

PROJECT ID: 6020-00-70
WITH: N/A

COUNTY: COLUMBIA

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS =



DESIGN DESIGNATION

A.A.D.T. (2022)	=	10,000
A.A.D.T. (2042)	=	12,000
D.H.V. (9.6%)	=	8.4
D.D.	=	60/40
T.	=	10%
DESIGN SPEED	=	60 MPH
ESALS	=	2,500,000

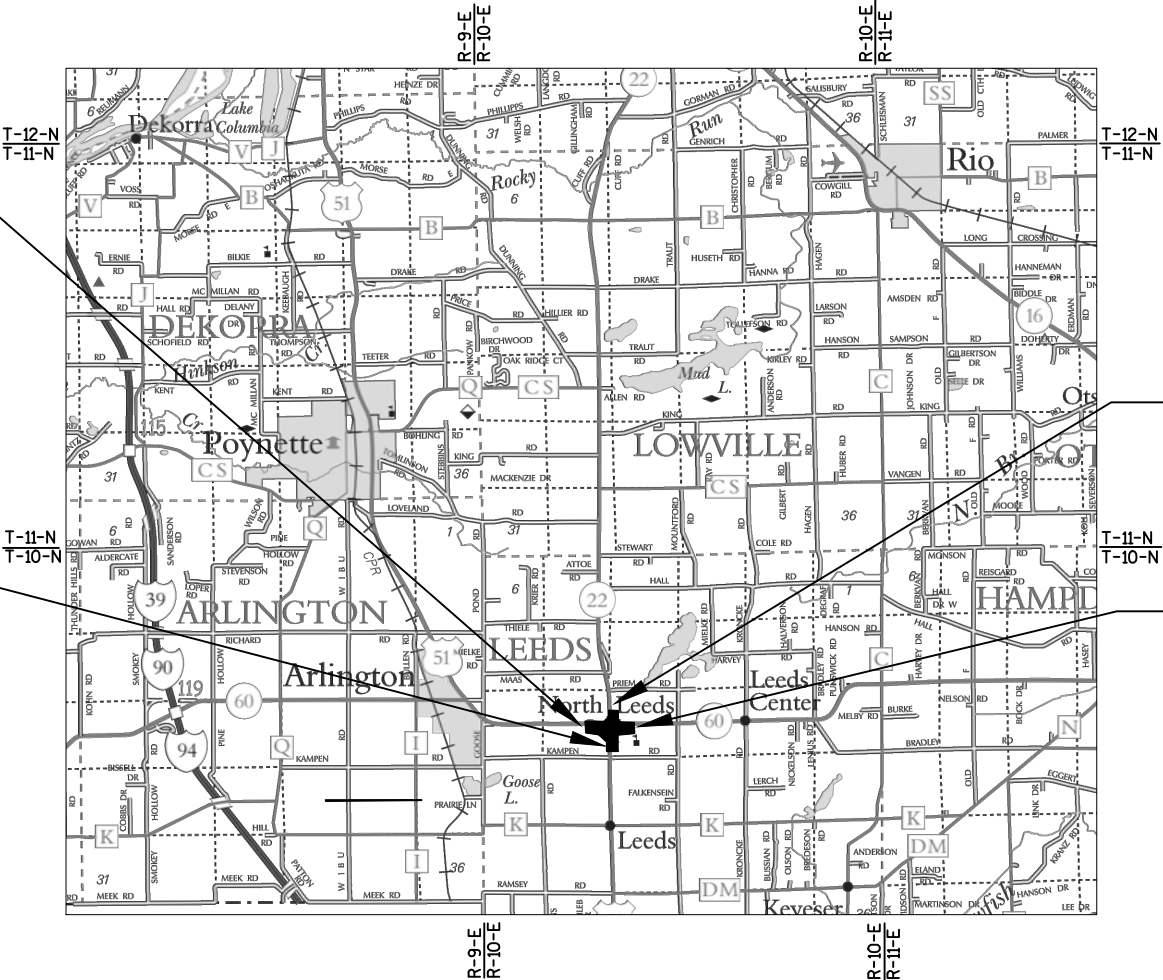
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	95.36
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
DEFOREST-PORTAGE
STH 22/STH 60 INTERSECTION
USH 51
COLUMBIA COUNTY

STATE PROJECT NUMBER
6020-00-70



LAYOUT
SCALE 0 1.5 MILES

TOTAL NET LENGTH OF CENTERLINE = 0.616 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, COLUMBIA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUE ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCE MAY BE USED AS GROUND DISTANCES.

ELEVATION SHOWN ON THIS PLAN ARE REFERENCE TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD (2012).

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
6020-00-70		

APPROVED FOR DESIGN OF UTILITY
ADJUSTMENTS MARCH 27, 2020

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	JSD PROFESSIONAL SERVICES, INC.
Designer	GREGORY PAYNE, P.E.
Project Manager	LALITHA BALACHANDRAN, P.E.
Regional Examiner	SW REGION
Regional Supervisor	WILLIAM STROBEL, P.E.

APPROVED FOR THE DEPARTMENT

DATE: (Signature)

E

SECTION 2 ORDER OF SHEETS

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- BORING DETAILS
- INTERSECTION DETAILS
- PAVING DETAILS
- EROSION CONTROL DETAILS
- STORM SEWER DETAILS
- PERMANENT SIGNING DETAILS
- LIGHTING DETAILS
- PAVEMENT MARKING DETAILS
- TRAFFIC CONTROL STAGING
- ALIGNMENT DETAILS

GENERAL NOTES

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.

PLACE 6" HMA PAVEMENT IN THREE LAYERS, 2" UPPER LAYER AND TWO 2" LOWER LAYERS. PLACE THE 4" TEMPORARY ASPHALTIC SURFACE IN A SINGLE LAYER.

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTION AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING OR TURNING LANE.

THE EXACT LOCATIONS AND LIMITS OF PRIVATE ENTRANCES AND FIELD ENTRANCES SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

EROSION CONTROL ITEMS IN THE MISCELLANEOUS QUANTITIES, TYPICAL SECTIONS, AND EROSION CONTROL PLANS ARE SUGGESTED. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD. MAINTAIN EROSION CONTROL ITEMS UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

ALL DISTURBED AREAS WITHIN THE RIGHT-OF-WAY SHALL BE RESTORED AS DIRECTED BY THE ENGINEER.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS INDICATED FOR REMOVAL BY THE ENGINEER.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

CURB AND GUTTER GRADES ARE MEASURED AT THE FLANGE LINE.

CURB AND GUTTER RADII ARE MEASURED TO THE FLANGE LINE.

THE LOCATION OF STORM SEWER STRUCTURES REFERS TO THE CENTER OF THE STRUCTURE.

STANDARD ABBREVIATIONS

AGG	AGGREGATE	RL	REFERENCE LINE
AADT	ANNUAL AVERAGE DAILY TRAFFIC	R/W	RIGHT OF WAY
CL OR C/L	CENTER LINE	RD	ROAD
CTH	COUNTY TRUNK HIGHWAY	RDWY	ROADWAY
CY	CUBIC YARD	SHLDR	SHOULDER
DHV	DESIGN HOUR VOLUME	S	SOUTH
EB	EASTBOUND	SB	SOUTHBOUND
FE	FIELD ENTRANCE	SPECS	SPECIFICATIONS
FT	FOOT	SF	SQUARE FOOT
IN DIA	INCH DIAMETER	SY	SQUARE YARD
LIN FT OR LF	LINEAR FOOT	SDD	STANDARD DETAIL DRAWING
NB	NORTHBOUND	SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
OH	OVERHEAD	TEL	TELEPHONE
PAVT	PAVEMENT	UG	UNDERGROUND
LB	POUND	W	WEST
PSI	POUNDS PER SQUARE INCH	WB	WESTBOUND
PROJ	PROJECT		

WISDOT REGION CONTACTS

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DNR LIASON

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DNR SOUTH CENTRAL REGION HQ
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ERIC.HEGGELUND@WISCONSIN.GOV

UTILITY CONTACTS

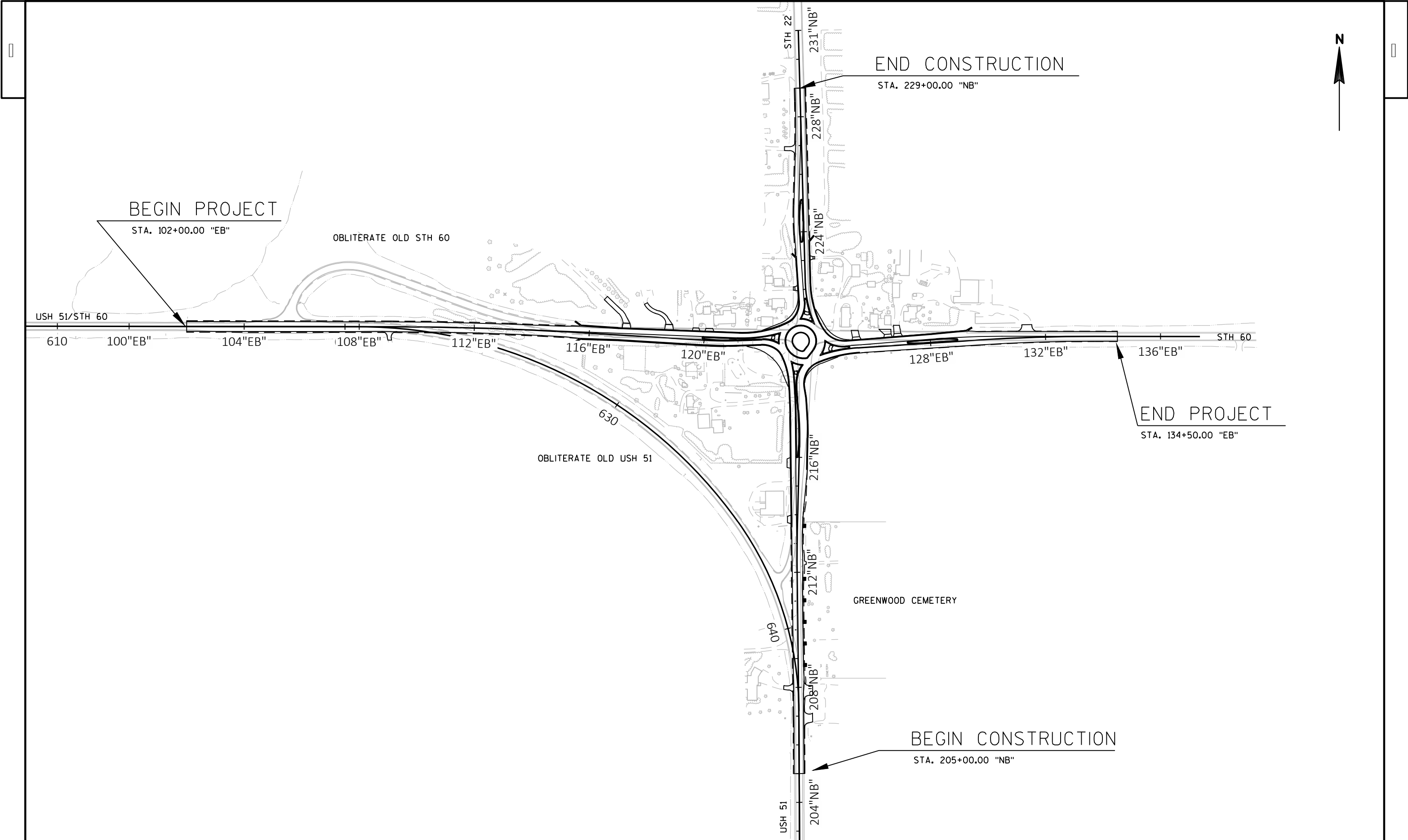
MICHAEL BROLIN
ALLIANT ENERGY - ELECTRICITY
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MADISON, WI 53713
(608) 458-4871
MICHAELBROLIN@ALLIANTENERGY.COM

KEVIN ZICKERT
CENTURYLINK - COMMUNICATION LINE
224 INDUSTRIAL DR.
NORTH PRAIRIE, WI 53153
(262) 392-5200
KEVIN.ZICKERT@CENTURYLINK.COM

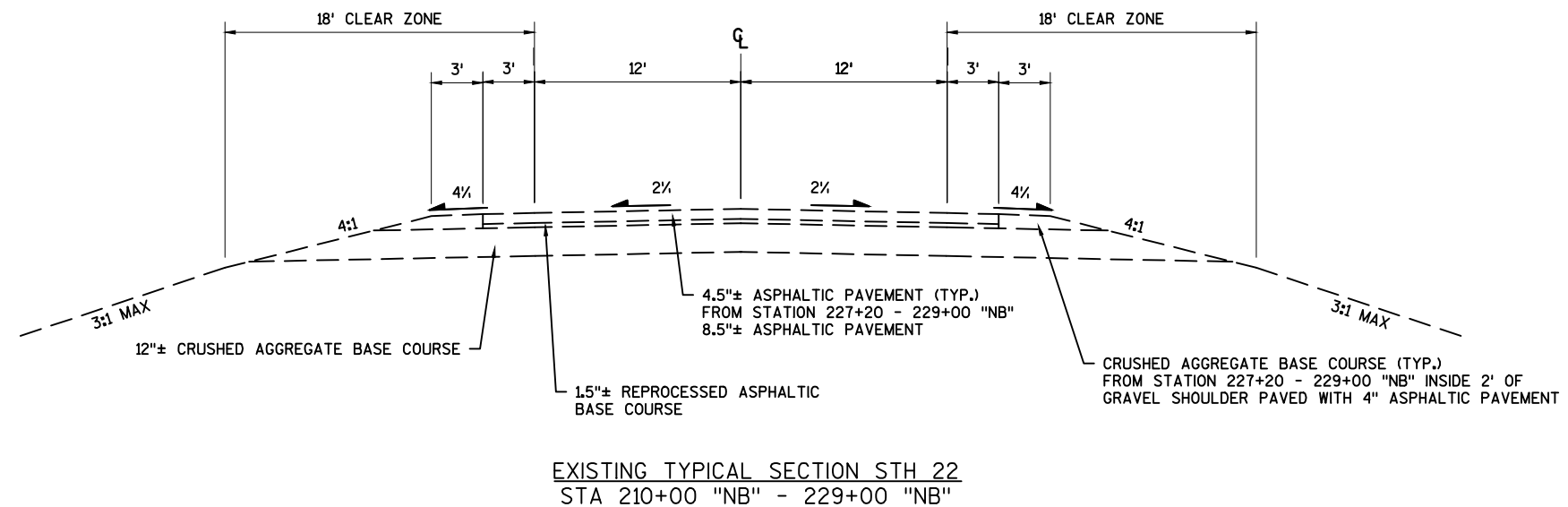
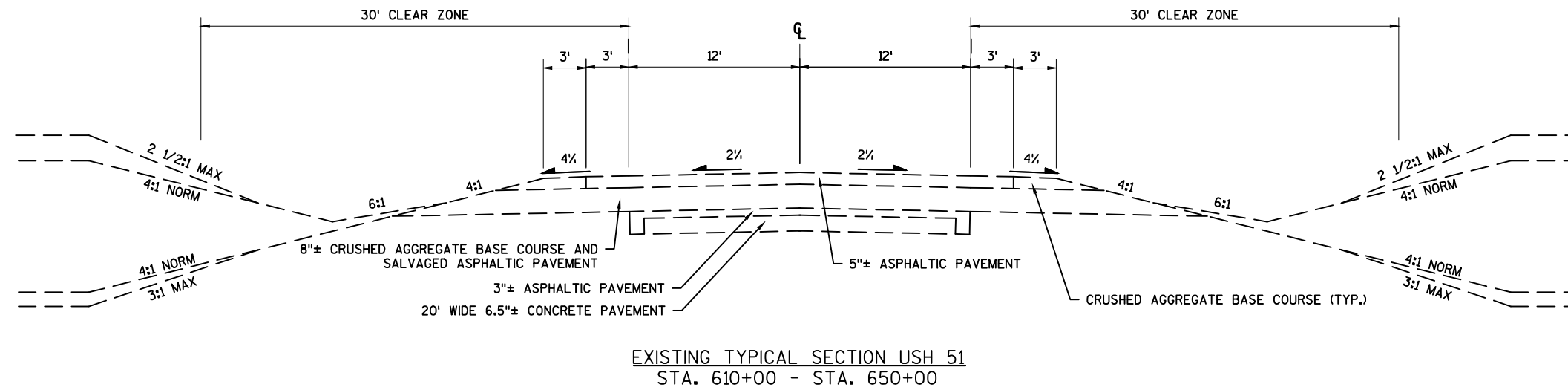
JANE ROSSING
MG&E - GAS/PETROLEUM
P.O. BOX 1231
MADISON, WI 53701-1231
(608) 252-7099
GROSSING@MGE.COM

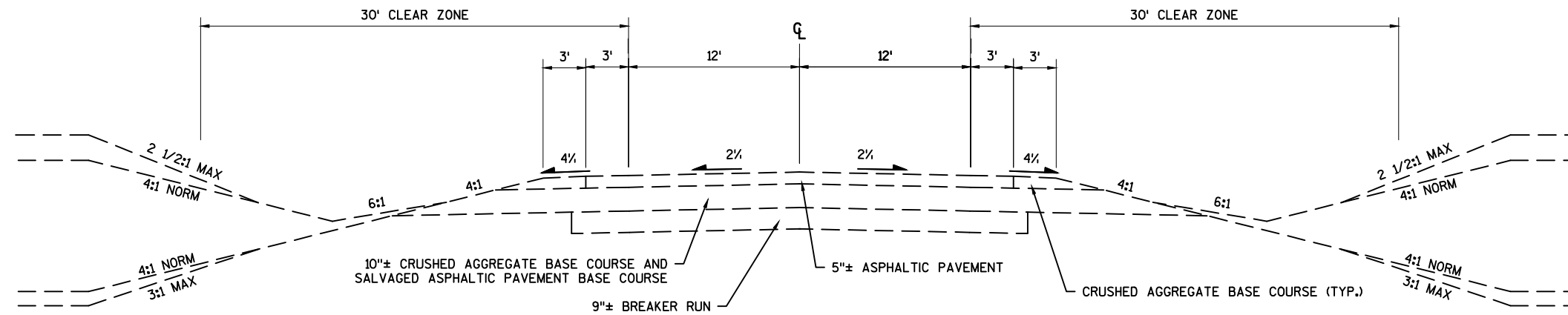


Dial 811 or (800)242-8511
www.DiggersHotline.com

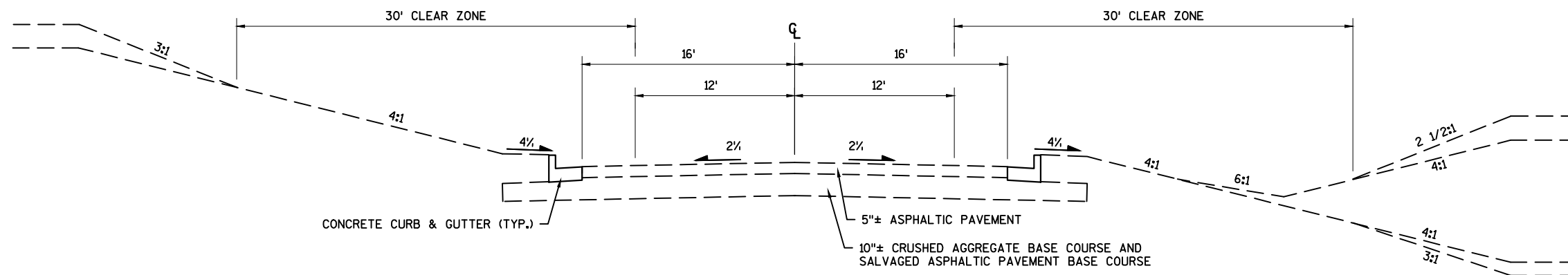


PROJECT NO: 6020-00-70	HWY: USH 51	COUNTY: COLUMBIA	PROJECT OVERVIEW	SHEET	E
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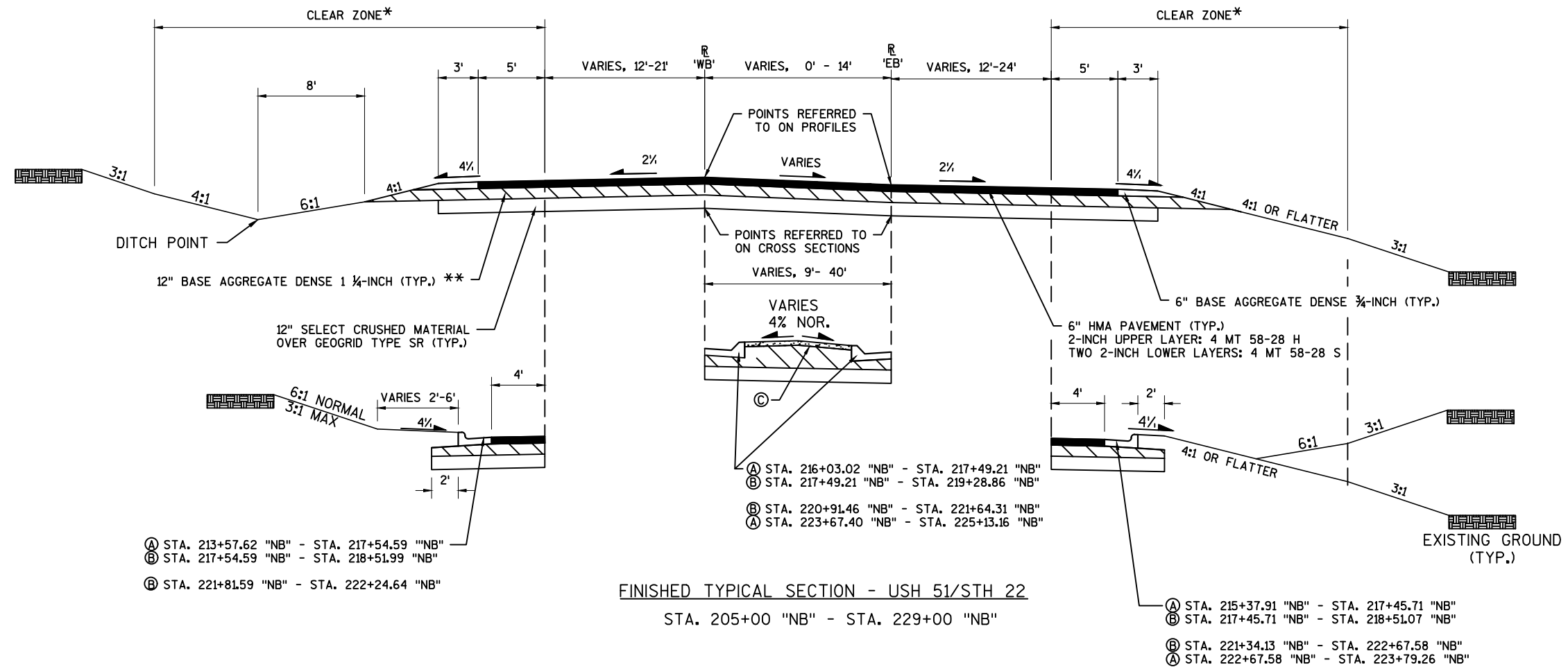


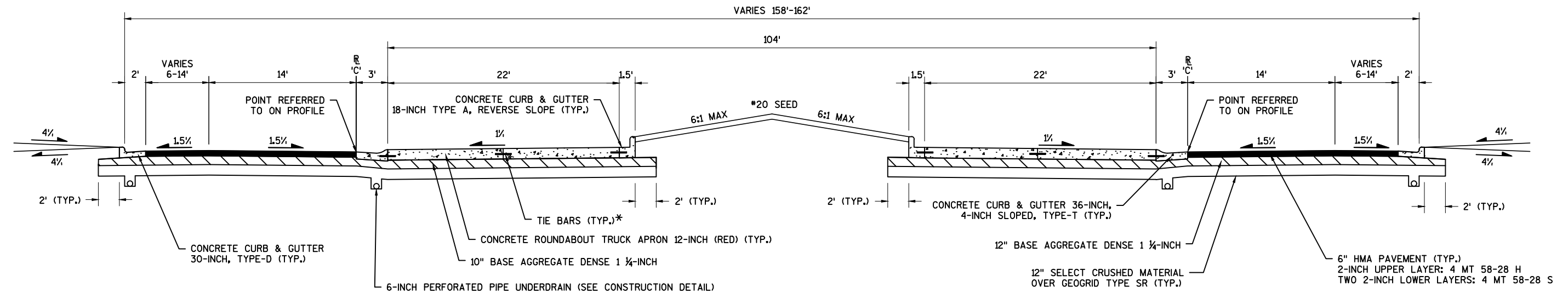
EXISTING TYPICAL SECTION STH 60
STA. 114 "EB" - 117+00 "EB"
STA. 123+00 "EB" - 134+50 "EB"



EXISTING TYPICAL SECTION STH 60
STA 117+00 "EB" - 123+00 "EB"

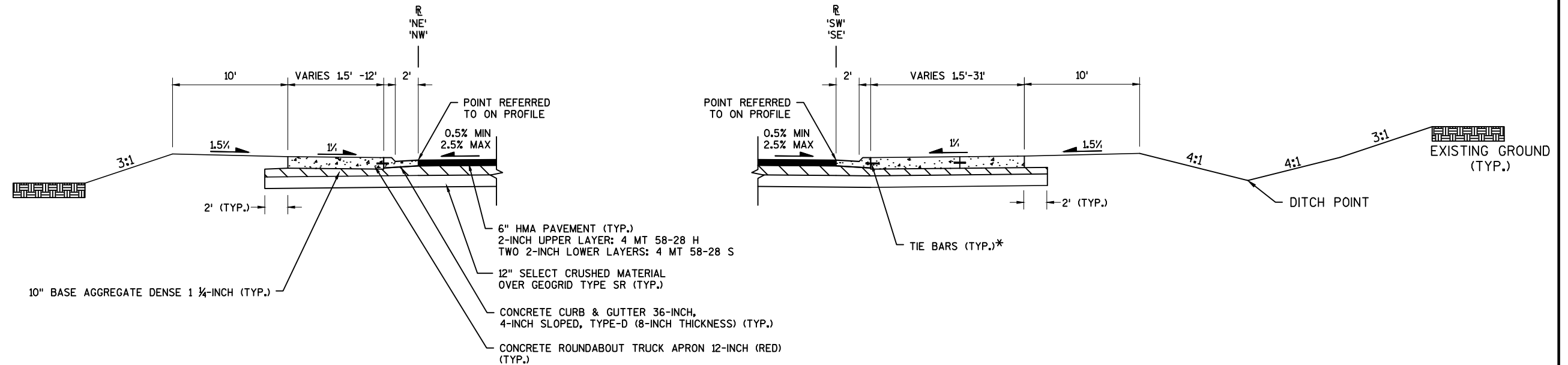






FINISHED TYPICAL SECTION - ROUNDABOUT
STA. 20+00 'C' - STA. 23+54.61 'C'

*NO.4, 2' TIE BARS SPACED 3' C-C
INCIDENTAL TO CONCRETE ROUNDABOUT TRUCK APRON



FINISHED TYPICAL SECTION - TRUCK APRON

SEE CONSTRUCTION DETAILS, MISCELLANEOUS QUANTITIES AND EROSION CONTROL PLAN FOR FINISHING ITEM DETAILS

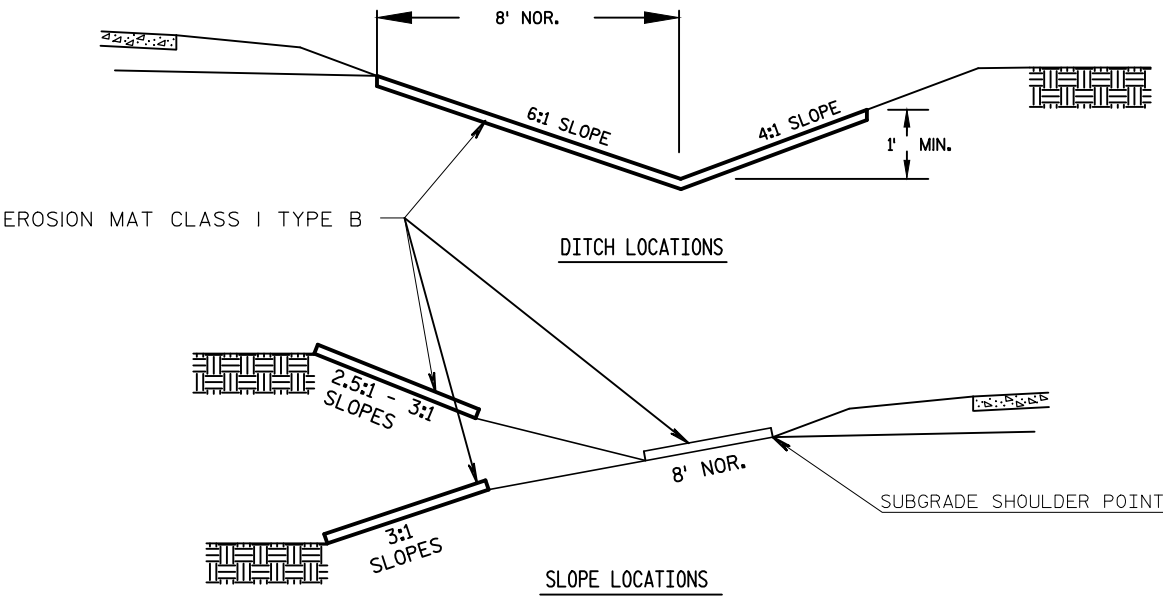
SEE CONSTRUCTION DETAILS, MISCELLANEOUS QUANTITIES AND STORM SEWER DETAILS FOR UNDERDRAIN LOCATIONS

STA. 31+25 "NW" - STA. 32+50 "NW"
STA. 41+00 "NE" - STA. 42+25 "NE"
STA. 50+00 "SW" - STA. 51+81.82 "SW"
STA. 66+25 "SE" - STA. 67+85 "SE"

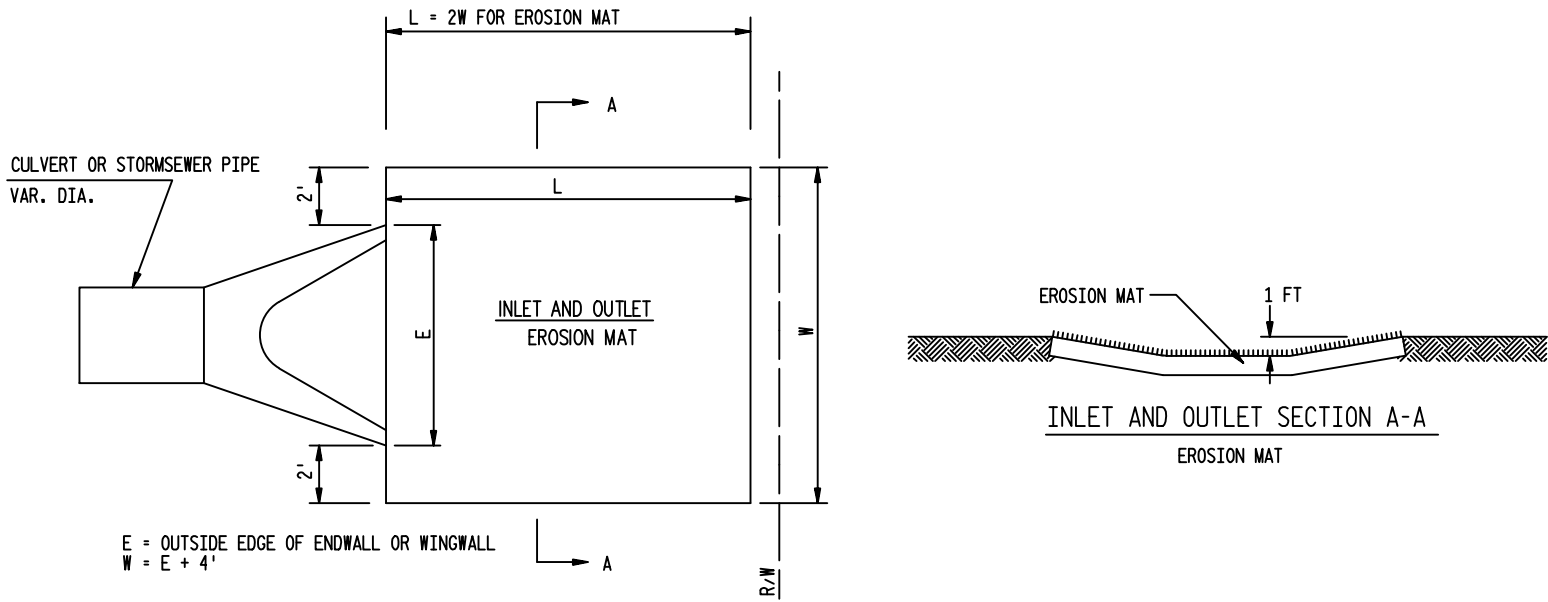
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

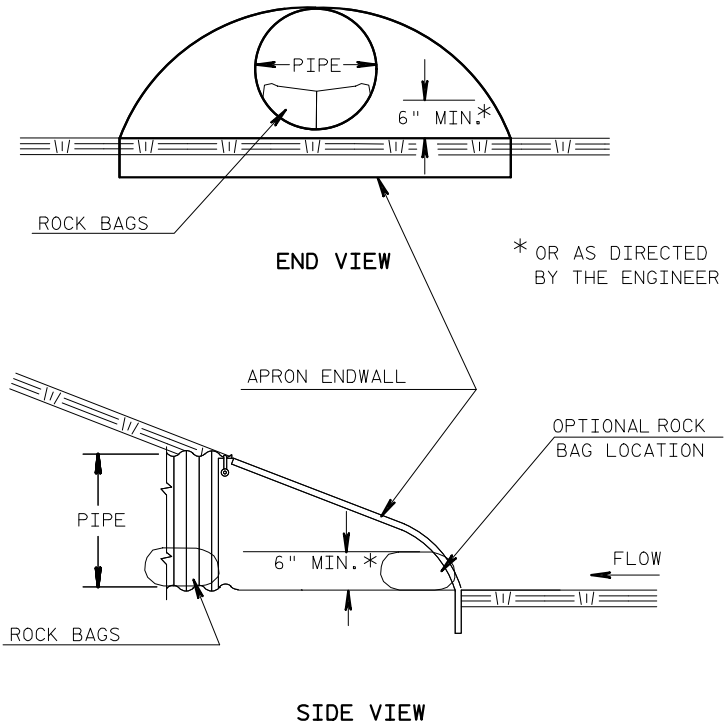
TOTAL PROJECT AREA =23 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES =17.5 ACRES



DETAIL FOR EROSION MAT PLACEMENT
LOCATIONS SHOWN ON EROSION CONTROL PLAN



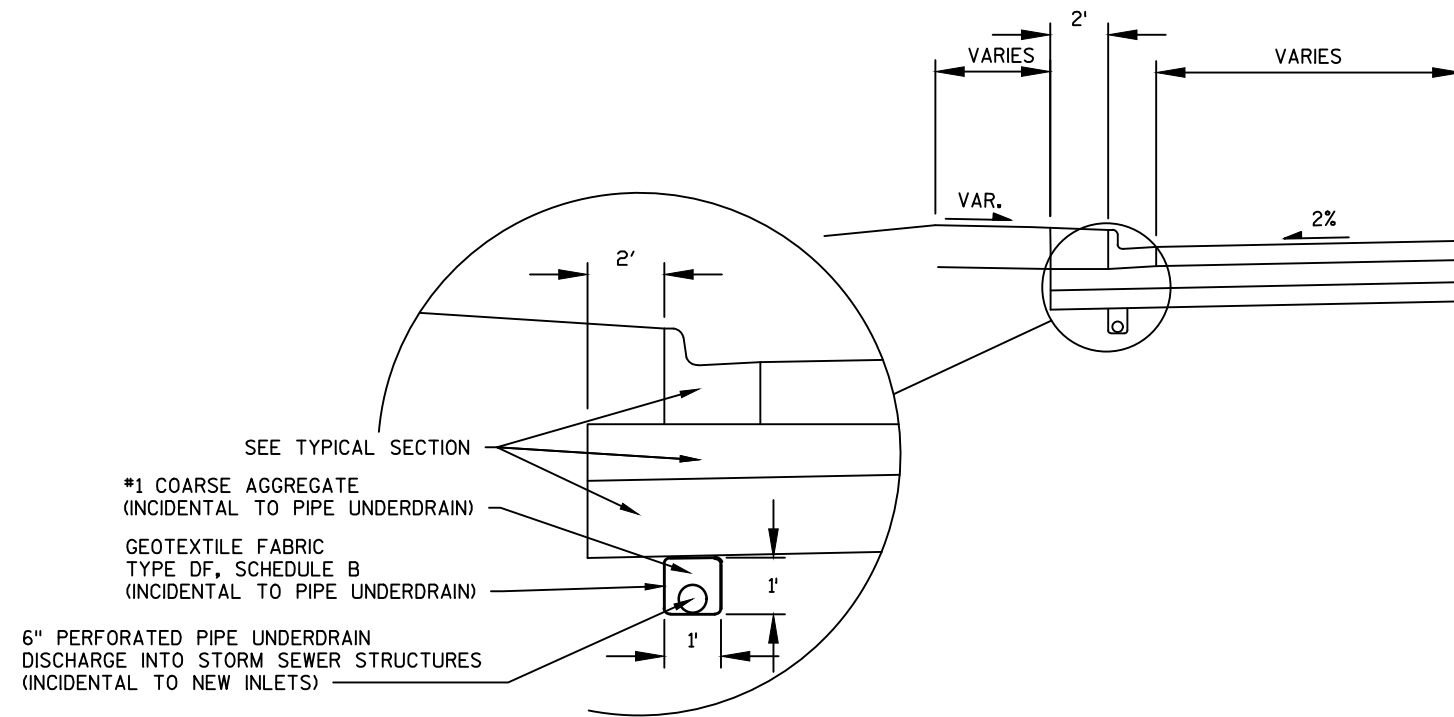
DETAIL FOR EROSION CONTROL AT CULVERT OR STORMSEWER PIPE ENDS
SEE EROSION CONTROL PLAN SHEETS FOR LOCATIONS



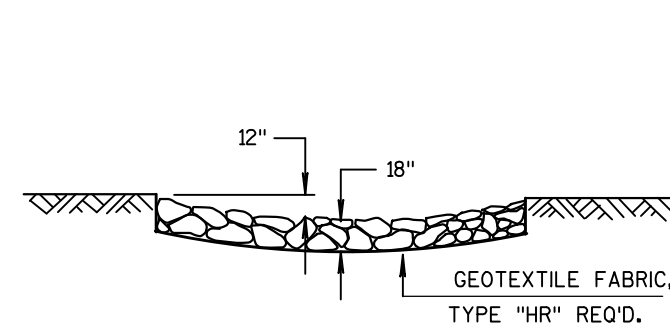
ESTIMATED BAG SIZE = 18" X 12" X 6"	
PIPE SIZE	ESTIMATED NO. OF BAGS
12"	1
15"	2
18"	2
21"	3
14" X 23"	3
24"	3
27"	4
30"	5
19" X 30"	5
36"	7
24" X 38"	8
42"	8
29" X 45"	10
48"	10
34" X 53"	10
38" X 60"	13
60"	13
66"	15
53" X 83"	19

* OR AS DIRECTED
BY THE ENGINEER

DETAIL FOR CULVERT PIPE CHECKS
(INSTALL ON INLET END ONLY)

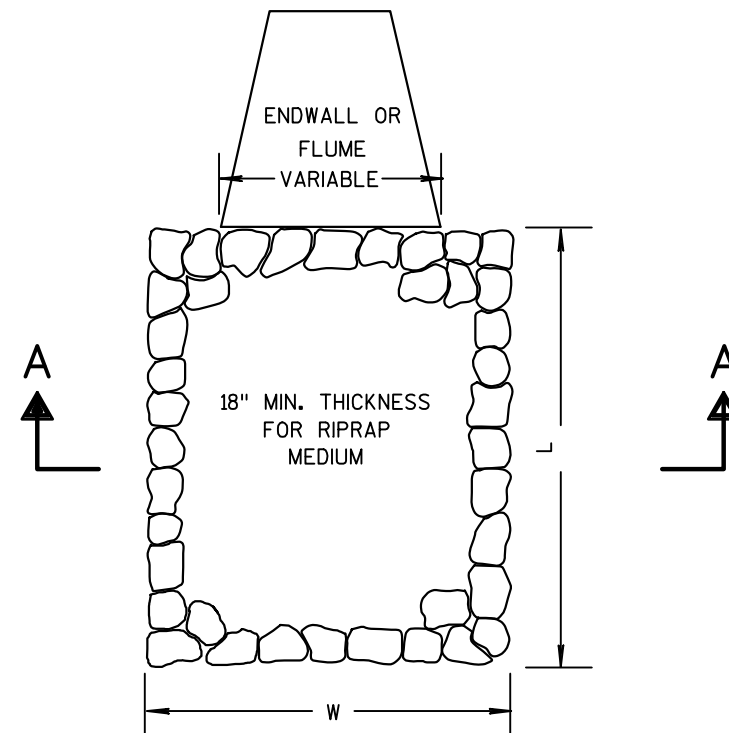


DETAIL FOR 6" PERFORATED PIPE UNDERDRAIN

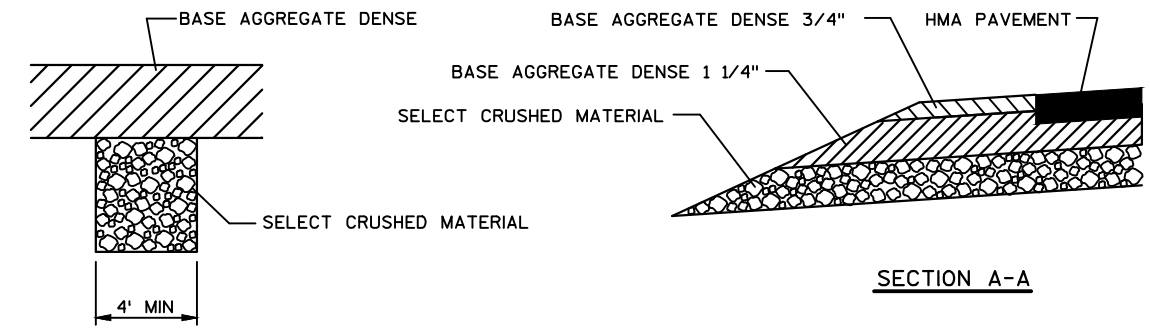


SECTION A-A

LENGTH	WIDTH	LOCATION
25'	10'	115+30 "EB", 25' RT
25'	8'	115+50 "EB", 40' LT
5'	10'	121+50 "EB", 50' LT
25'	8'	129+50 "EB", 45' LT
25'	10'	223+25 "NB", 40' LT
25'	10'	223+90 "NB", 30' RT

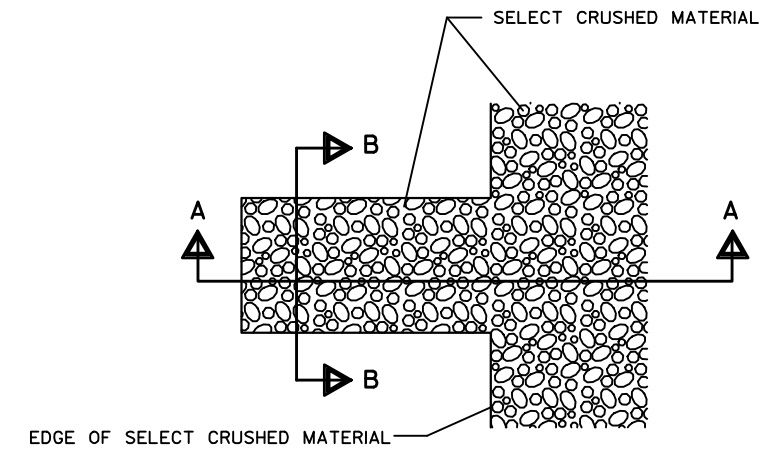


DETAIL FOR RIPRAP MEDIUM TREATMENT AT ENDWALLS/FLUMES



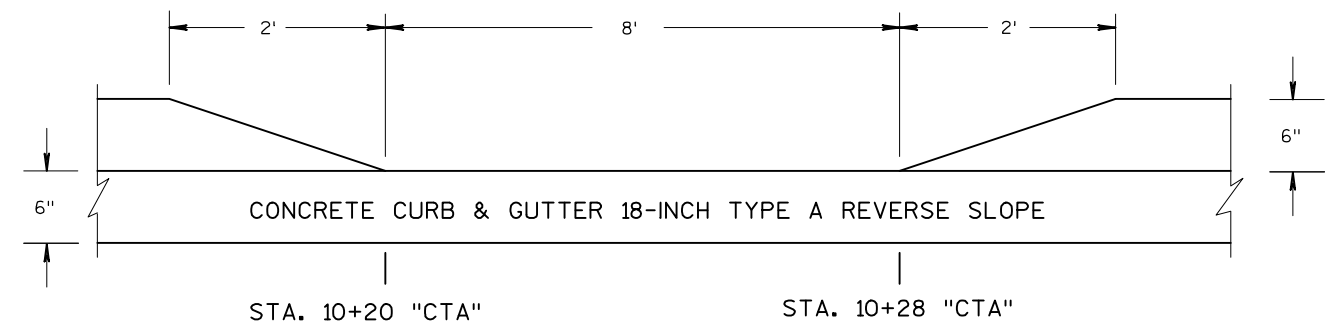
SECTION B-B

SECTION A-A

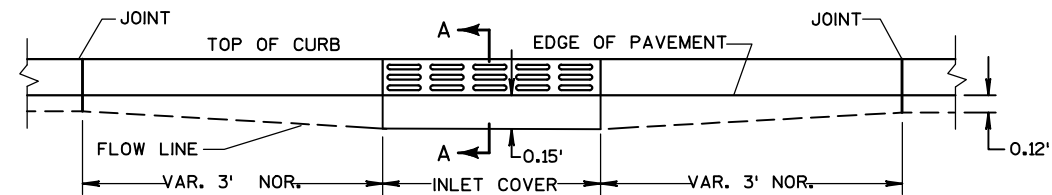


DETAIL FOR FRENCH DRAINS

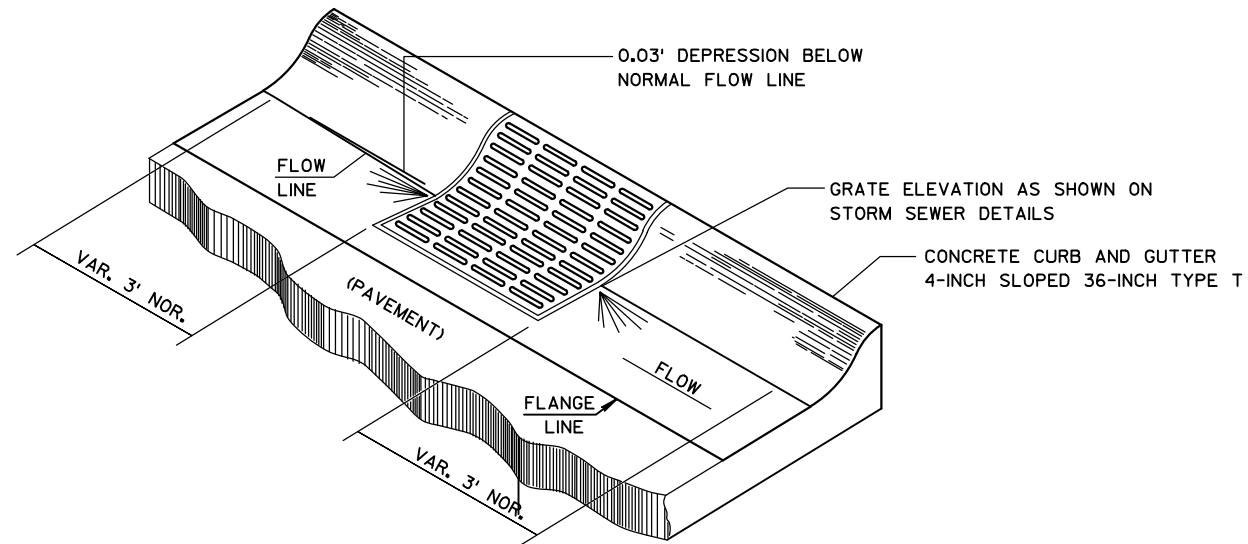
DRAINS ARE TO BE CONSTRUCTED AT LEAST EVERY 250'
AND AT EACH SAG VERTICLE CURVE IN THE PROFILE
OR AS DIRECTED BY THE ENGINEER.



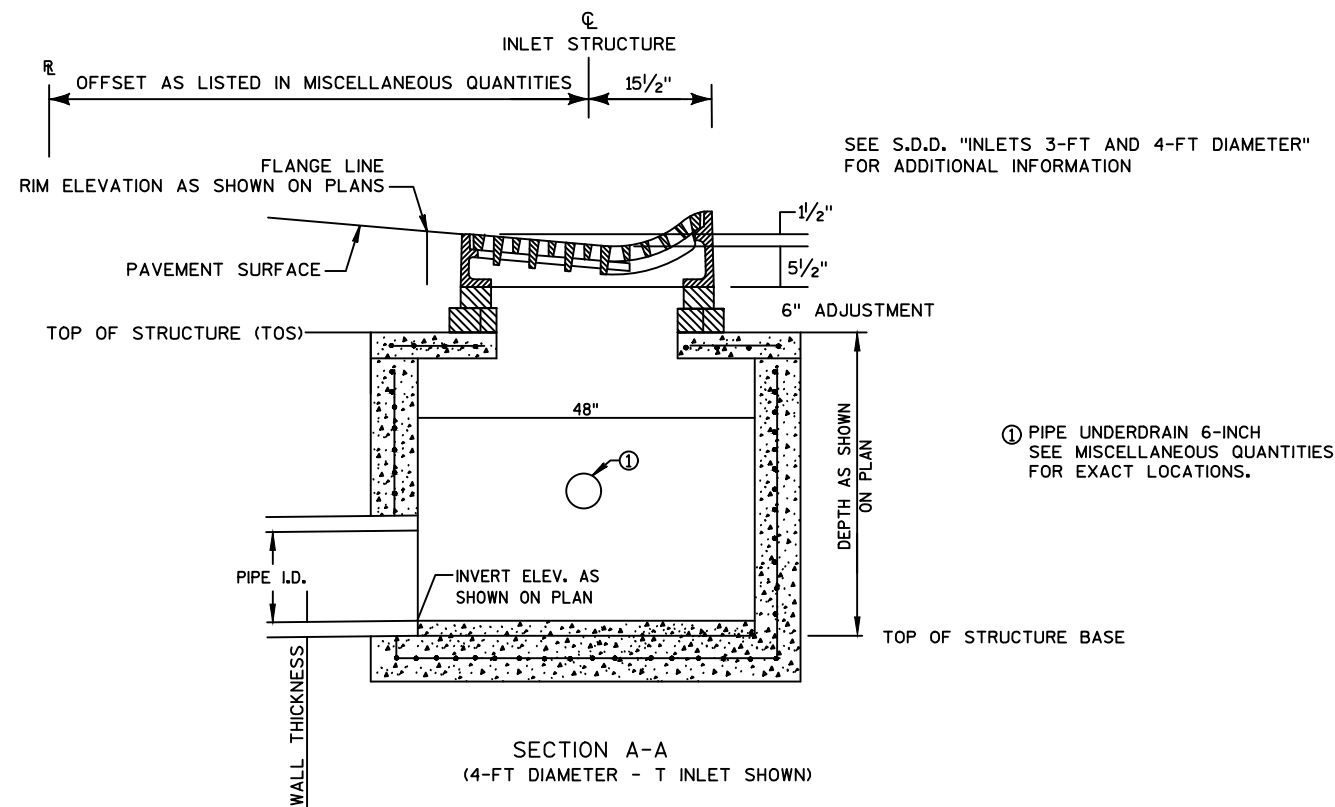
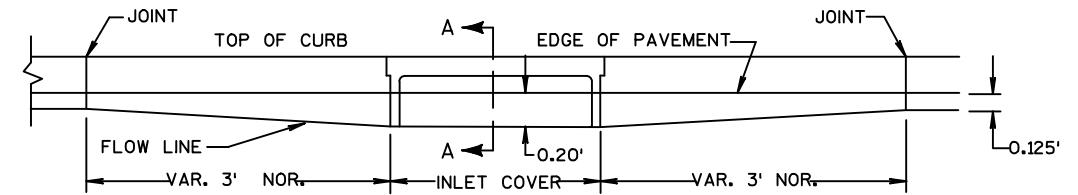
DETAIL FOR CURB HEAD DEPRESSION
FOR ROUNDABOUT ISLAND MAINTENANCE



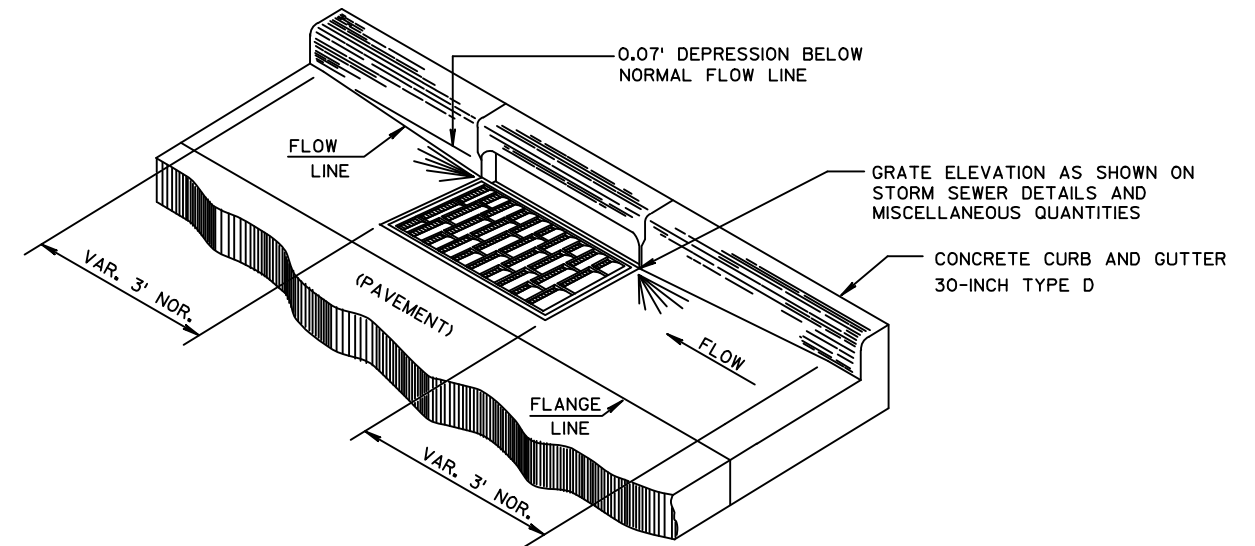
ELEVATION

**DETAIL FOR CURB AND GUTTER AT INLETS**

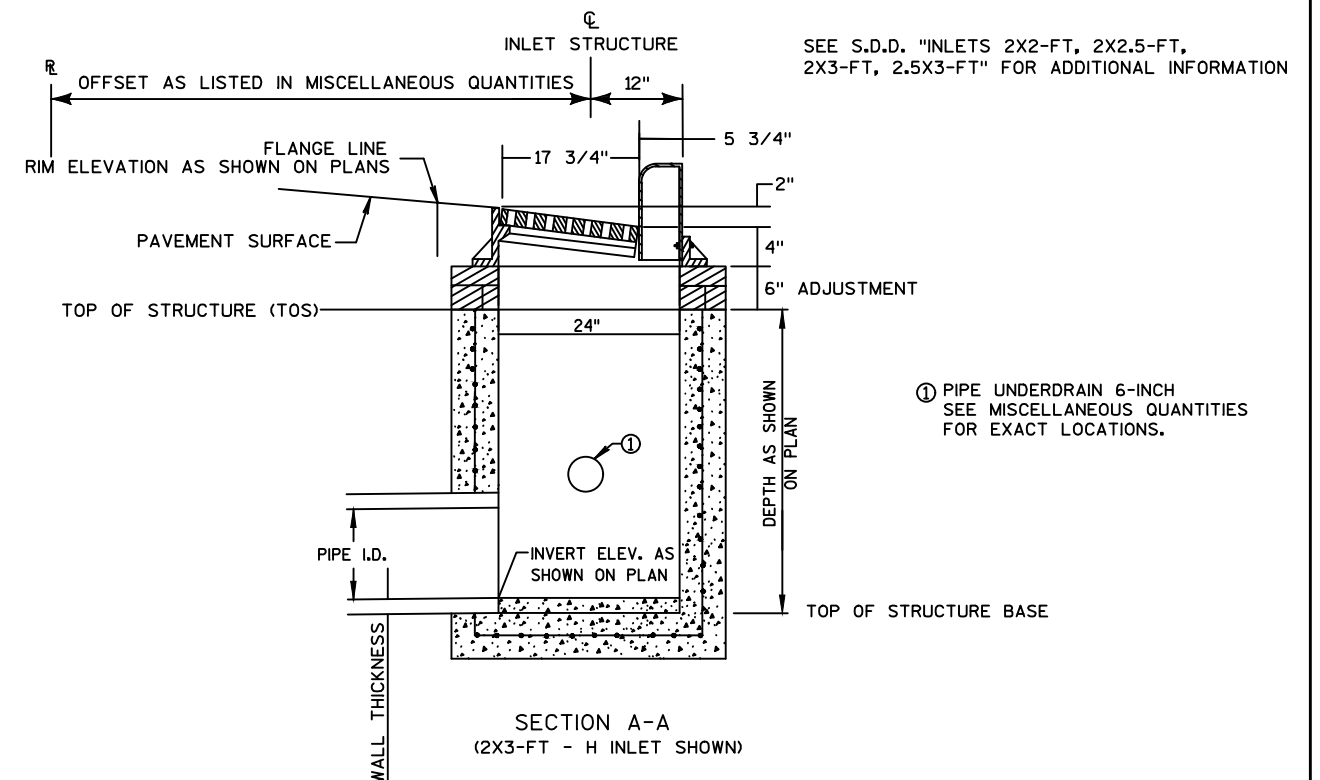
(2x3-FT - T INLET SHOWN)

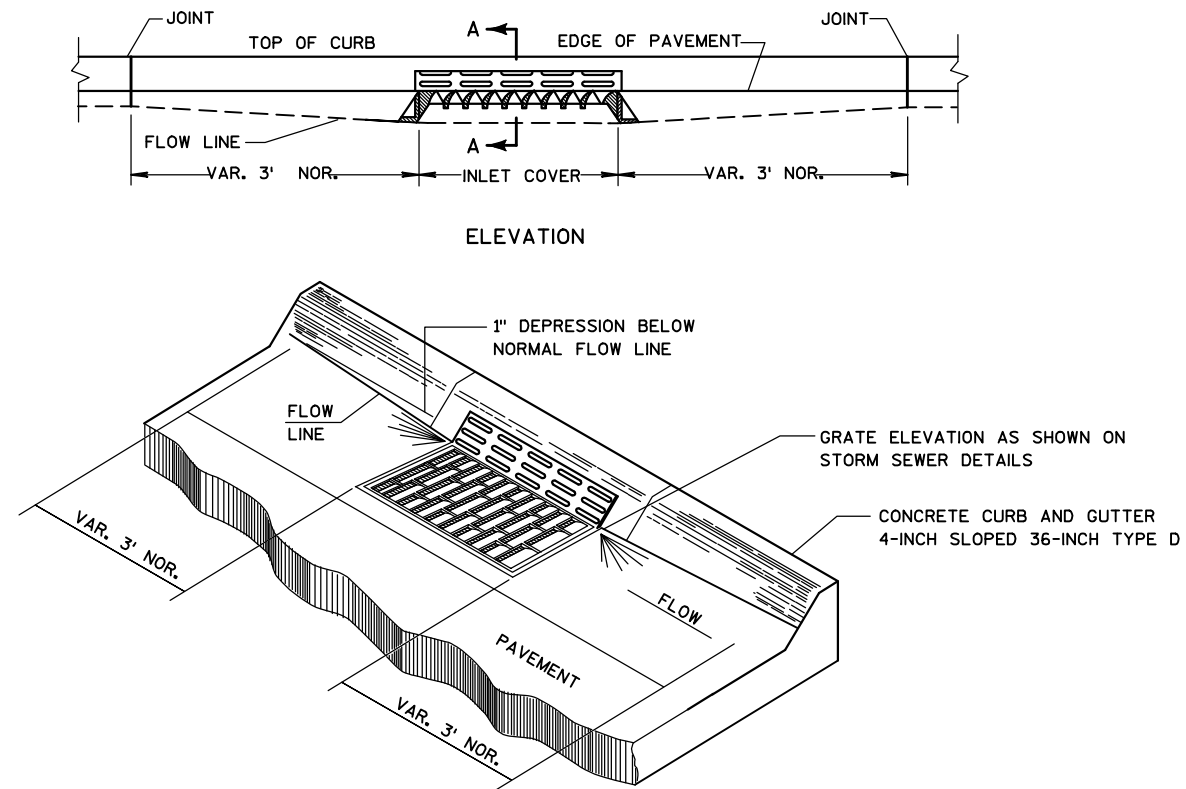
**DETAIL FOR CONCRETE CURB AND GUTTER 36-INCH TYPE T AT INLETS**

ELEVATION

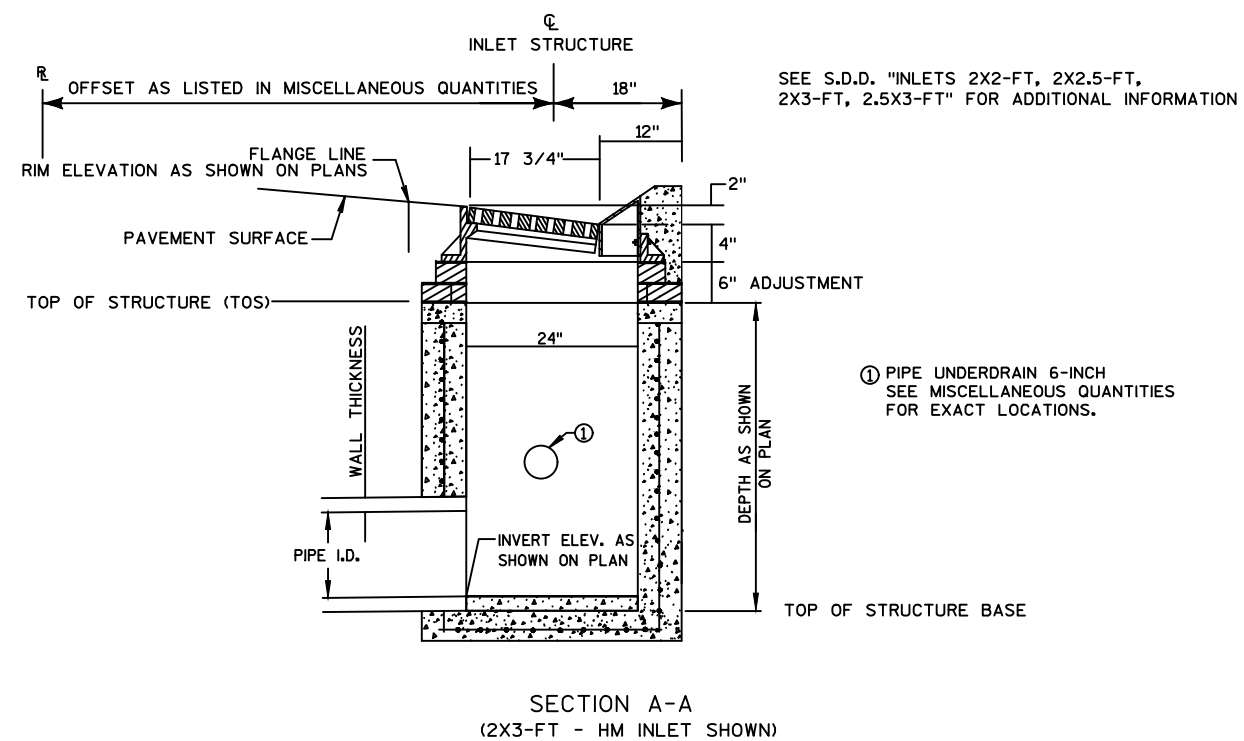
**DETAIL FOR CURB AND GUTTER AT INLETS**

(2x3-FT - H INLET SHOWN)

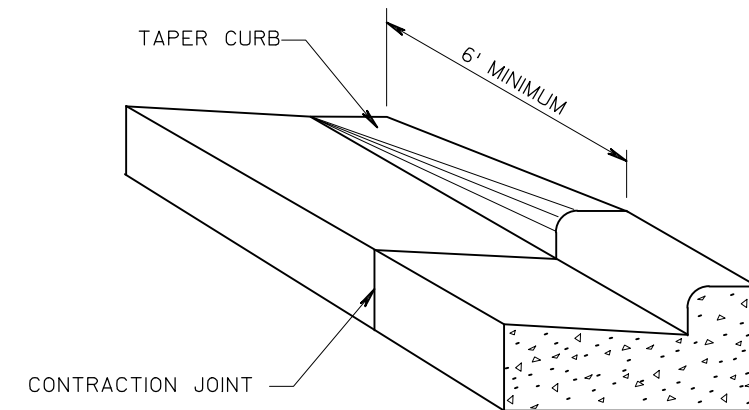
**DETAIL FOR CONCRETE CURB AND GUTTER 30-INCH TYPE D AT INLETS**



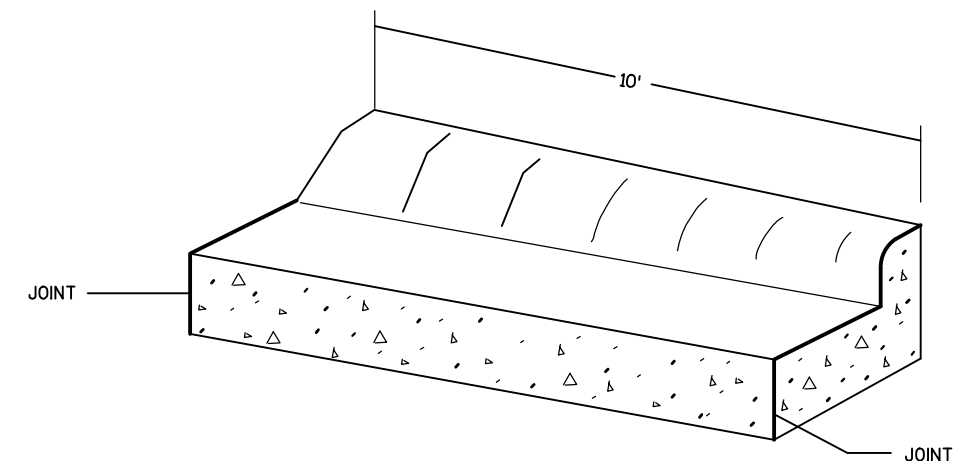
DETAIL FOR CURB AND GUTTER AT INLETS
(2x3-FT - HM INLET SHOWN)



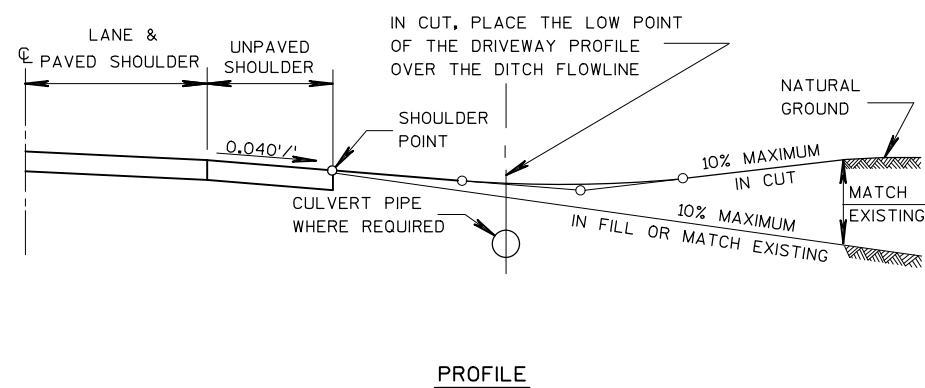
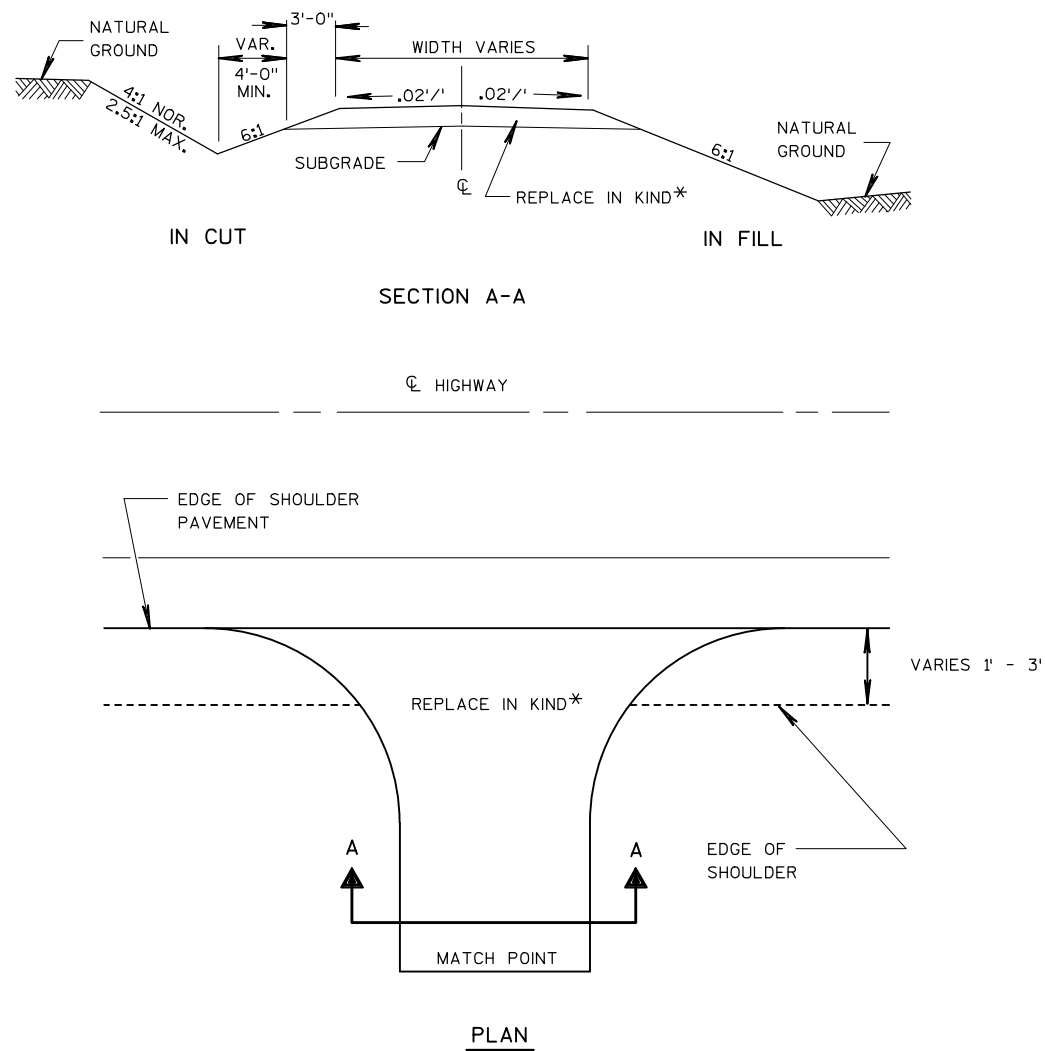
DETAIL FOR CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE D AT INLETS



DETAIL FOR CURB & GUTTER TERMINI

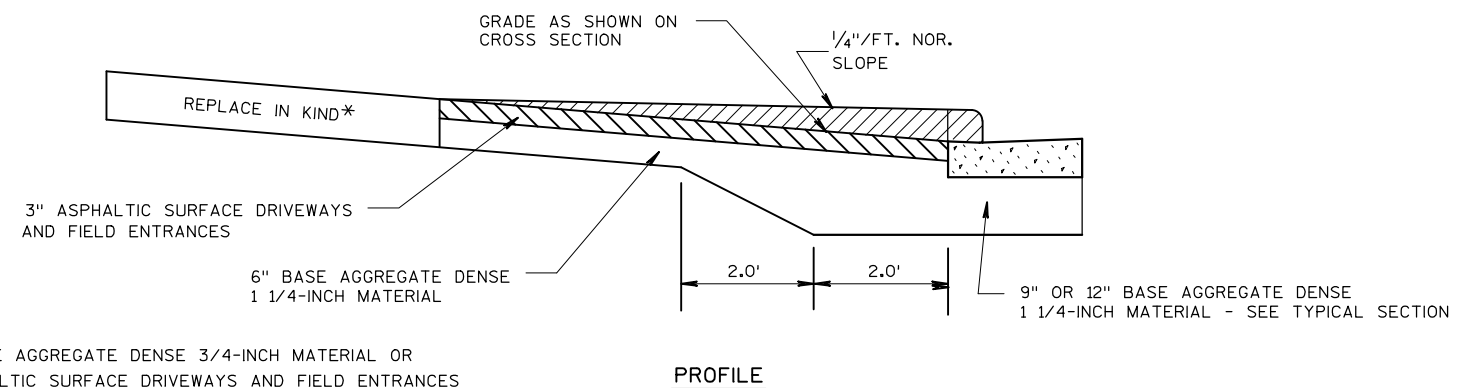
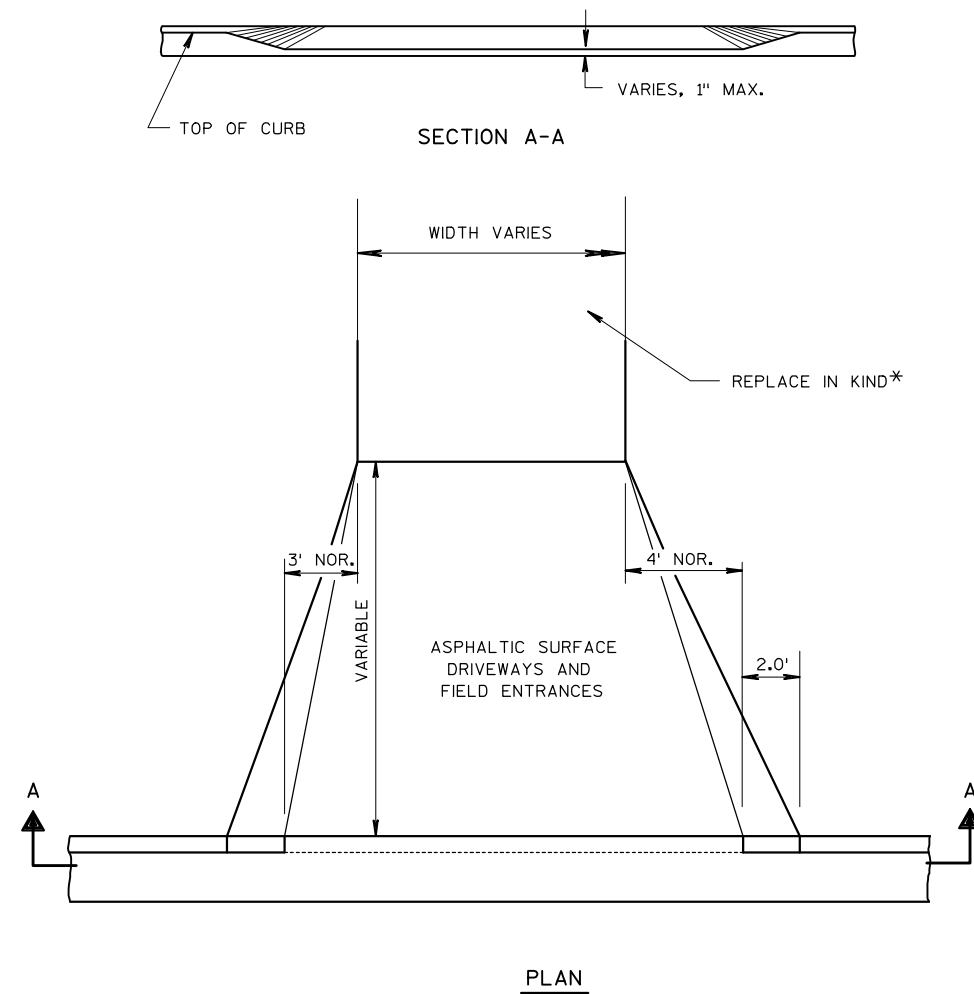


DETAIL FOR TYPE D TRANSITION
CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE D TO
CONCRETE CURB & GUTTER 30-INCH TYPE D (TO BE MEASURED AND PAID
FOR AS CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE D)



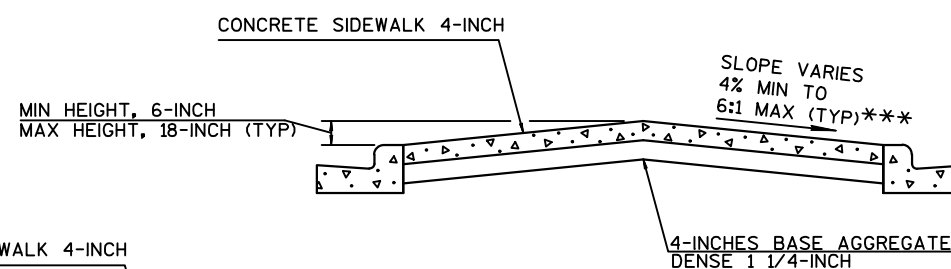
*6" BASE AGGREGATE DENSE 3/4-INCH MATERIAL OR
3" ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES
OVER 6-INCHES 1 1/4-INCH BASE AGGREGATE DENSE MATERIAL

DETAIL FOR RURAL DRIVEWAY

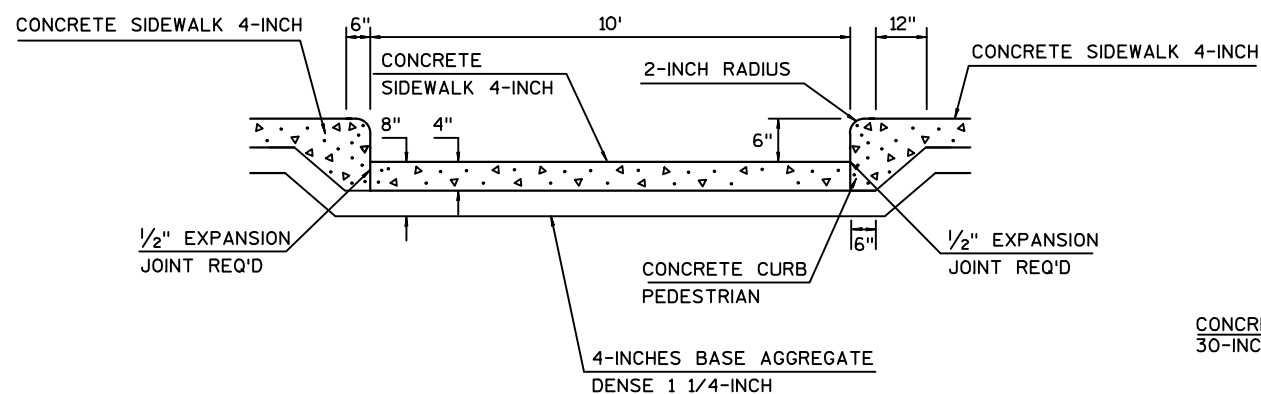


*6" BASE AGGREGATE DENSE 3/4-INCH MATERIAL OR
3" ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES
OVER 6-INCHES 1 1/4-INCH BASE AGGREGATE DENSE MATERIAL

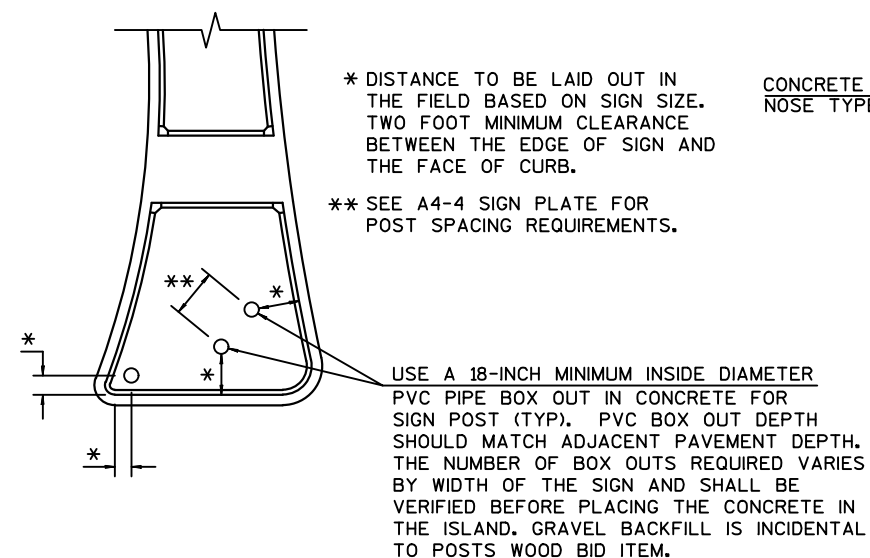
DETAIL FOR URBAN DRIVEWAY



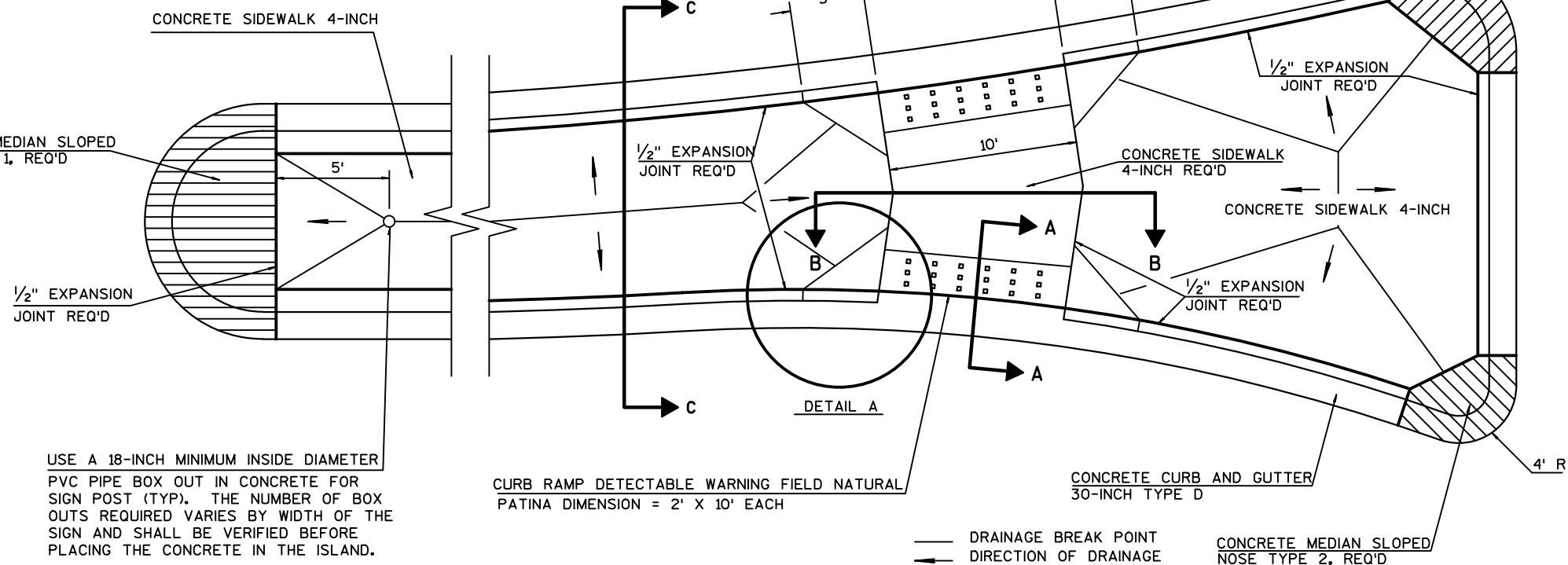
SECTION C-C



DETAIL A - TRANSITION NOSE TYPICAL
AT 4 CROSSWALK CORNERS



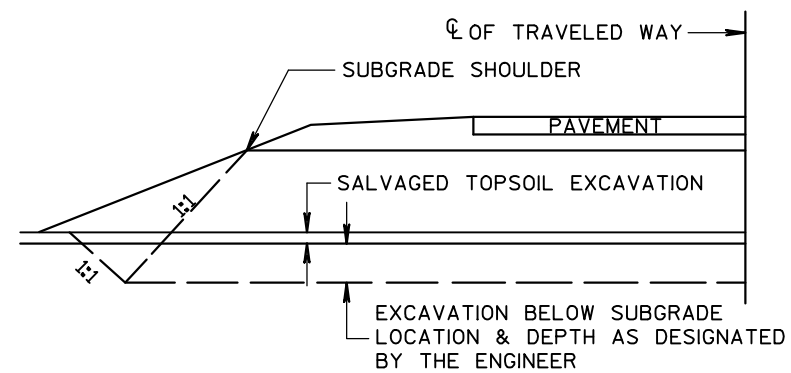
CENTER AND SPLITTER ISLAND SIGN LOCATION DETAIL (TYP)



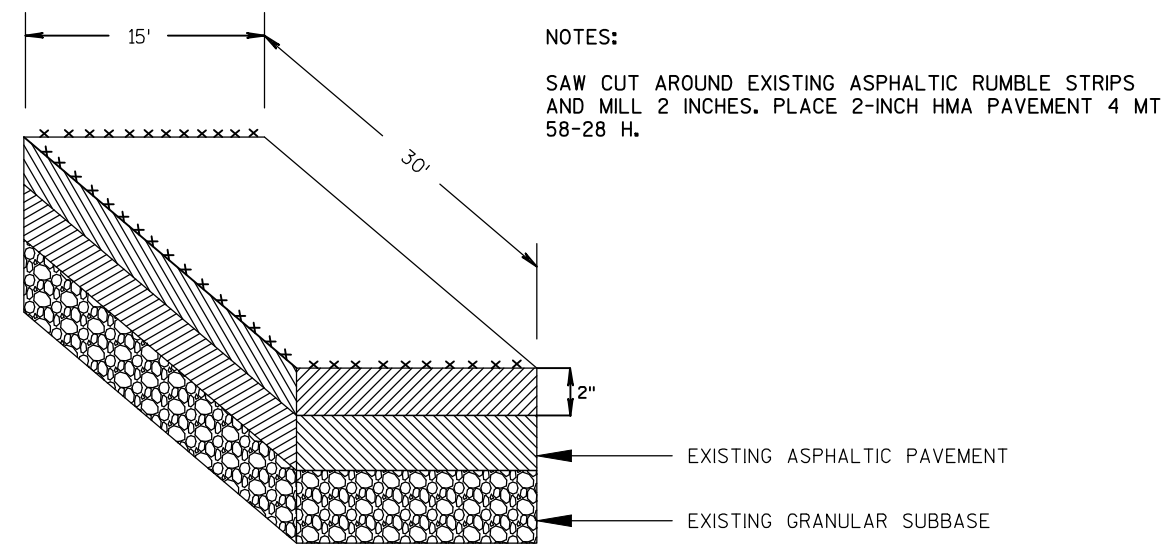
SPLITTER ISLAND DETAIL

SEE CURB RAMP DETAILS FOR ADDITIONAL LAYOUT INFORMATION

INSTALL TRANSITION NOSE.
(INCIDENTAL TO OTHER PAY ITEMS.)
DO NOT MARK TRANSITION NOSE.

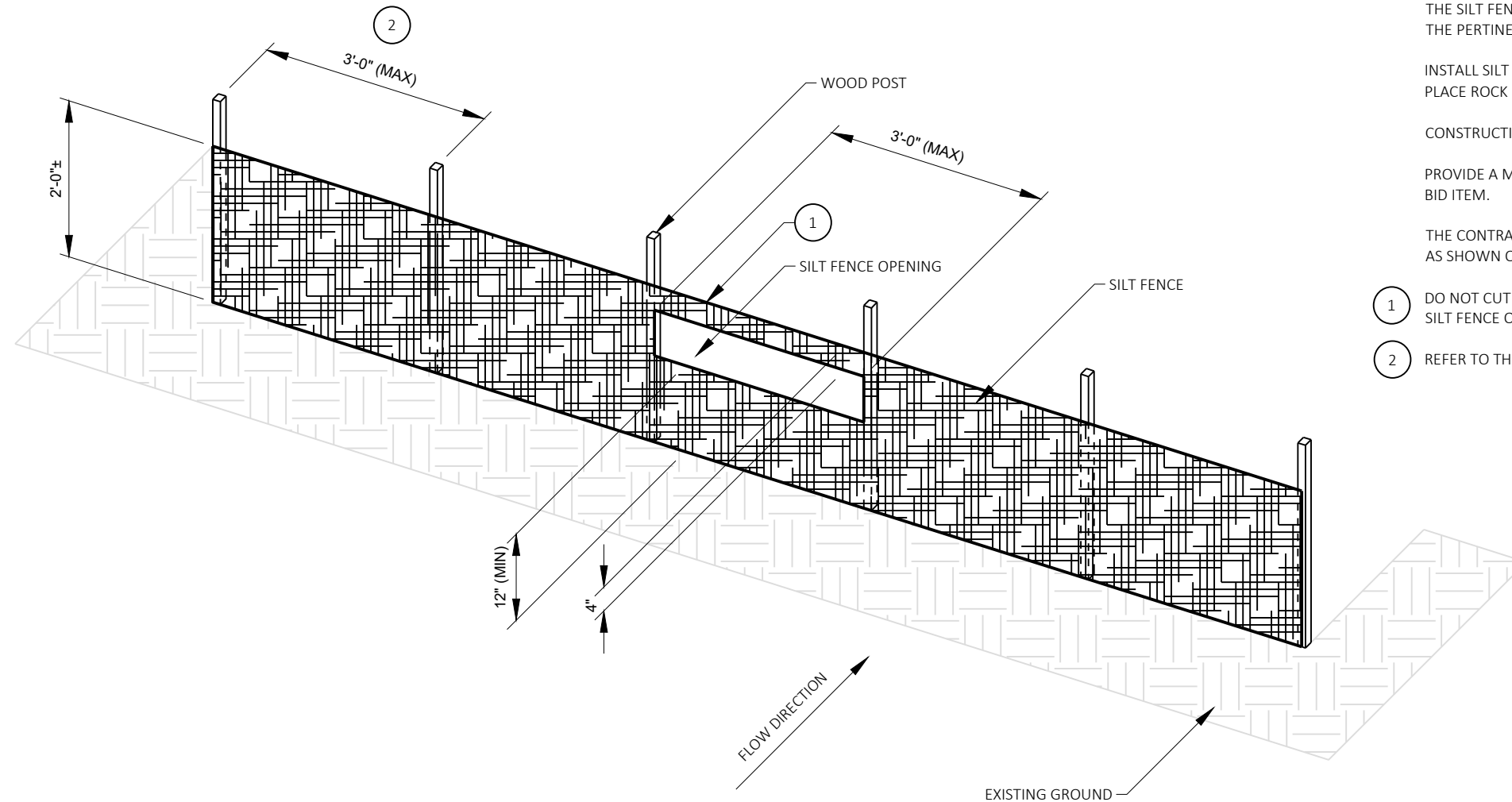


DETAIL FOR EXCAVATION BELOW SUBGRADE



DETAIL FOR ASPHALTIC PAVEMENT RUMBLE STRIP REPLACEMENT

LOCATIONS:
STH 60 WB LANE
APPROXIMATELY STA. 136+50



GENERAL NOTES

THE SILT FENCE RELIEF DETAIL IS A SUPPLEMENTAL DETAIL TO THE SILT FENCE STANDARD DETAILS AND SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

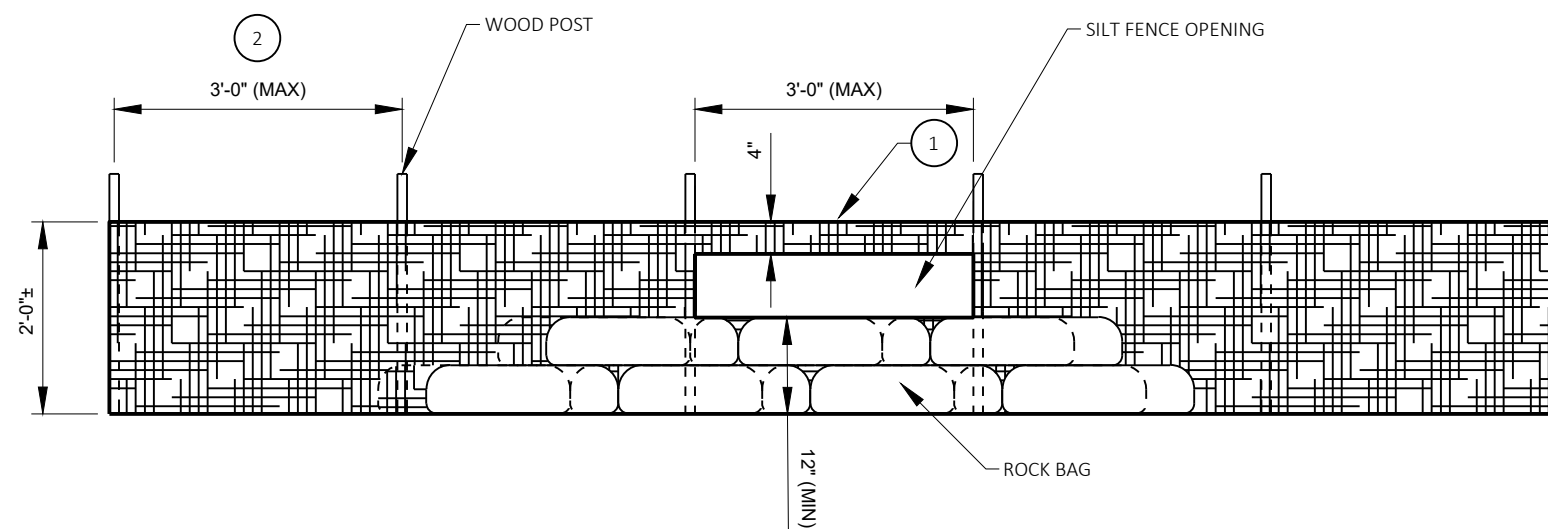
INSTALL SILT FENCE PRIOR TO CONSTRUCTING THE SILT FENCE OPENING. PRIOR TO CONSTRUCTING THE SILT FENCE OPENING, PLACE ROCK BAGS AT THE SILT FENCE OPENING AS SHOWN IN THIS DETAIL.

CONSTRUCTION OF THE SILT FENCE OPENING SHALL BE INCIDENTAL TO THE COST OF THE SILT FENCE BID ITEM.

PROVIDE A MINIMUM OF 22 ROCK BAGS MINIMUM PER 3 FOOT OPENING. ROCK BAGS SHALL BE PAID UNDER THE ROCK BAGS BID ITEM.

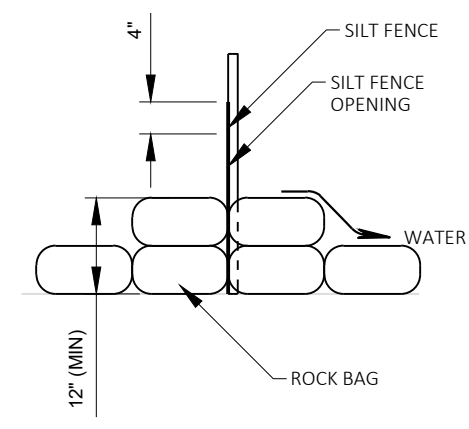
THE CONTRACTOR SHALL ADJUST THE SILT FENCE RELIEF OPENINGS WITHIN THE SILT FENCE AS NECESSARY TO PROVIDE RELIEF: AS SHOWN ON THE PLANS, TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE FIELD ENGINEER.

- 1 DO NOT CUT THE SUPPORT CORD OR TENSION TAPE WHEN CONSTRUCTING THE SILT FENCE OPENING. KEEP THE TOP OF THE SILT FENCE OPENING 1"± BELOW THE 3" FOLD AT THE SUPPORT CORD OR TENSION TAPE.
- 2 REFER TO THE SILT FENCE STANDARD DETAILS FOR ALLOWABLE ADJUSTMENTS TO POST SPACING.

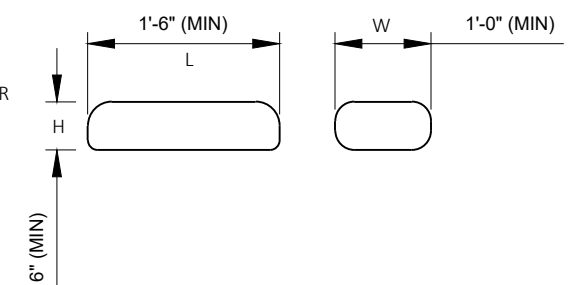


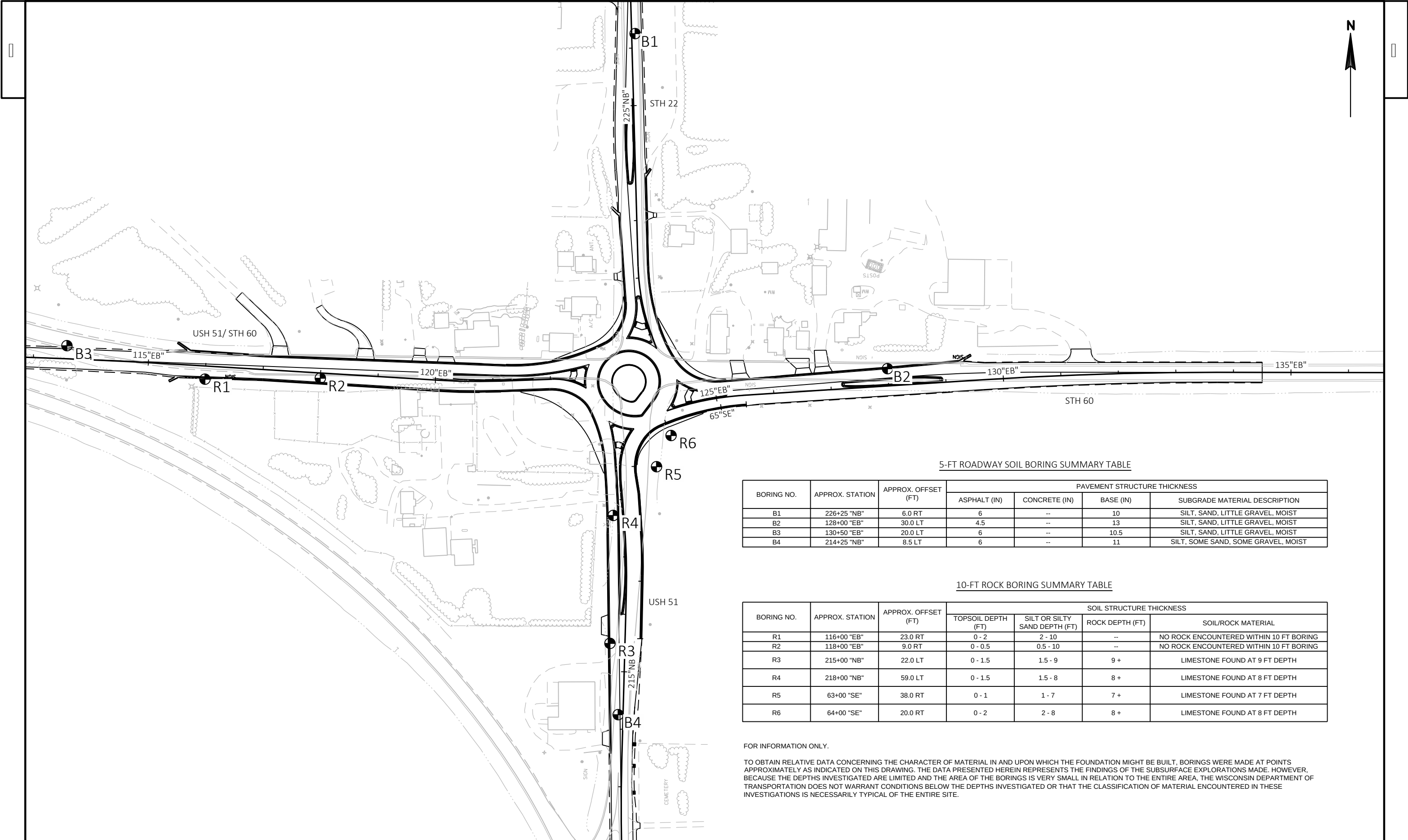
SILT FENCE RELIEF DETAIL

SECTION VIEW



ROCK BAG DETAIL





5-FT ROADWAY SOIL BORING SUMMARY TABLE

BORING NO.	APPROX. STATION	APPROX. OFFSET (FT)	PAVEMENT STRUCTURE THICKNESS				SUBGRADE MATERIAL DESCRIPTION
			ASPHALT (IN)	CONCRETE (IN)	BASE (IN)		
B1	226+25 "NB"	6.0 RT	6	--	10		SILT, SAND, LITTLE GRAVEL, MOIST
B2	128+00 "EB"	30.0 LT	4.5	--	13		SILT, SAND, LITTLE GRAVEL, MOIST
B3	130+50 "EB"	20.0 LT	6	--	10.5		SILT, SAND, LITTLE GRAVEL, MOIST
B4	214+25 "NB"	8.5 LT	6	--	11		SILT, SOME SAND, SOME GRAVEL, MOIST

10-FT ROCK BORING SUMMARY TABLE

BORING NO.	APPROX. STATION	APPROX. OFFSET (FT)	SOIL STRUCTURE THICKNESS				SOIL/ROCK MATERIAL
			TOPSOIL DEPTH (FT)	SILT OR SILTY SAND DEPTH (FT)	ROCK DEPTH (FT)		
R1	116+00 "EB"	23.0 RT	0 - 2	2 - 10	--		NO ROCK ENCOUNTERED WITHIN 10 FT BORING
R2	118+00 "EB"	9.0 RT	0 - 0.5	0.5 - 10	--		NO ROCK ENCOUNTERED WITHIN 10 FT BORING
R3	215+00 "NB"	22.0 LT	0 - 1.5	1.5 - 9	9 +		LIMESTONE FOUND AT 9 FT DEPTH
R4	218+00 "NB"	59.0 LT	0 - 1.5	1.5 - 8	8 +		LIMESTONE FOUND AT 8 FT DEPTH
R5	63+00 "SE"	38.0 RT	0 - 1	1 - 7	7 +		LIMESTONE FOUND AT 7 FT DEPTH
R6	64+00 "SE"	20.0 RT	0 - 2	2 - 8	8 +		LIMESTONE FOUND AT 8 FT DEPTH

FOR INFORMATION ONLY.

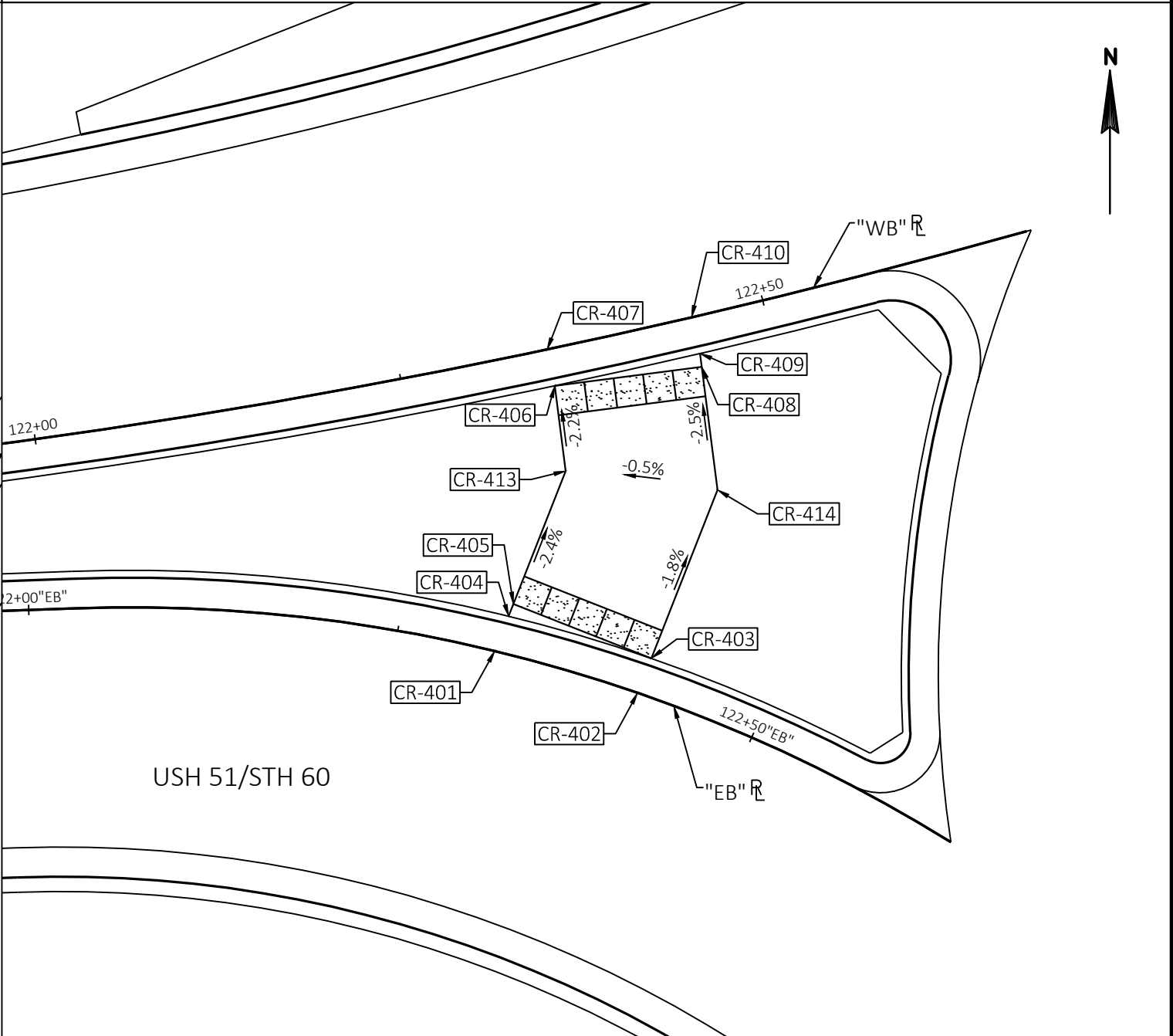
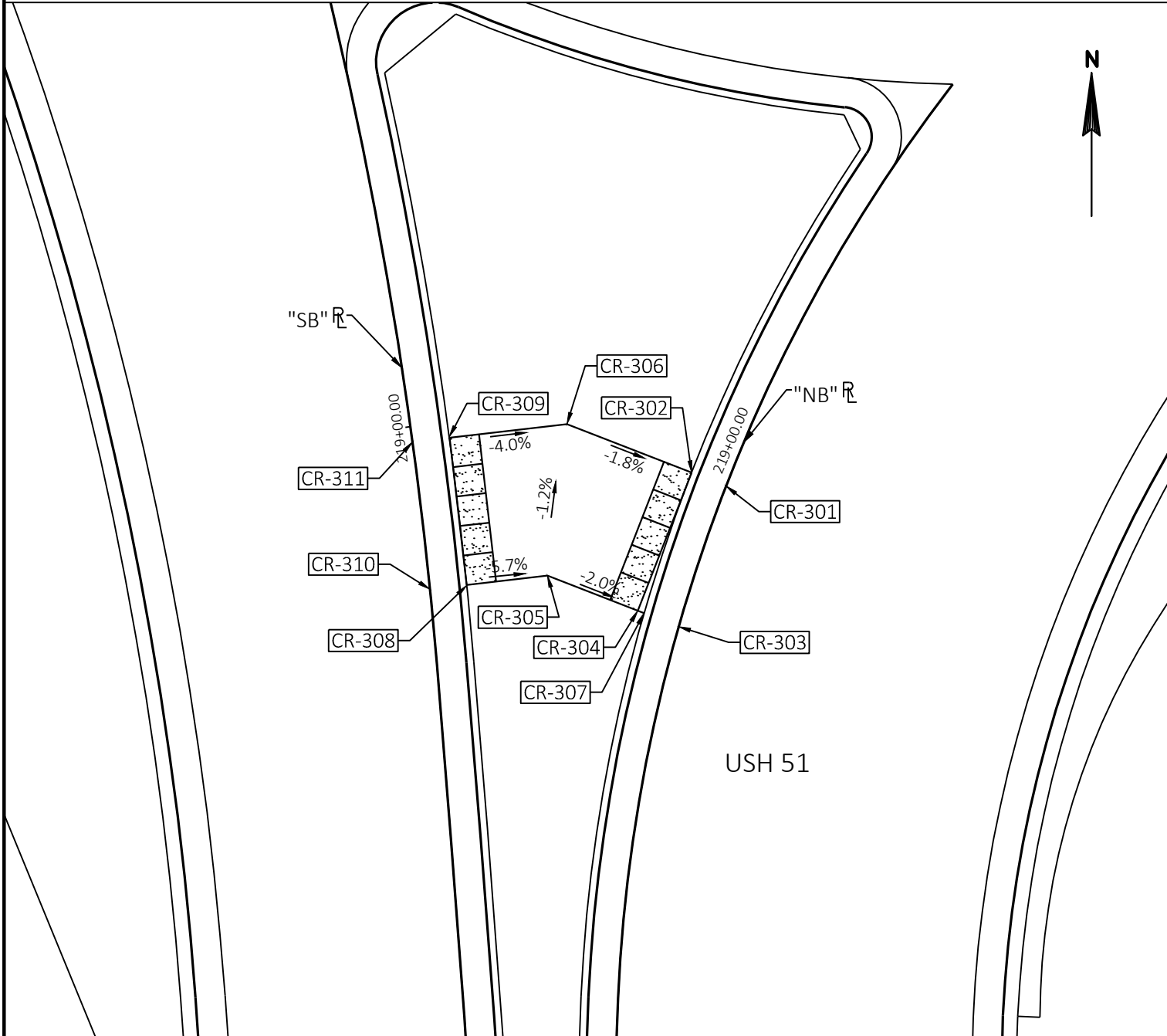
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

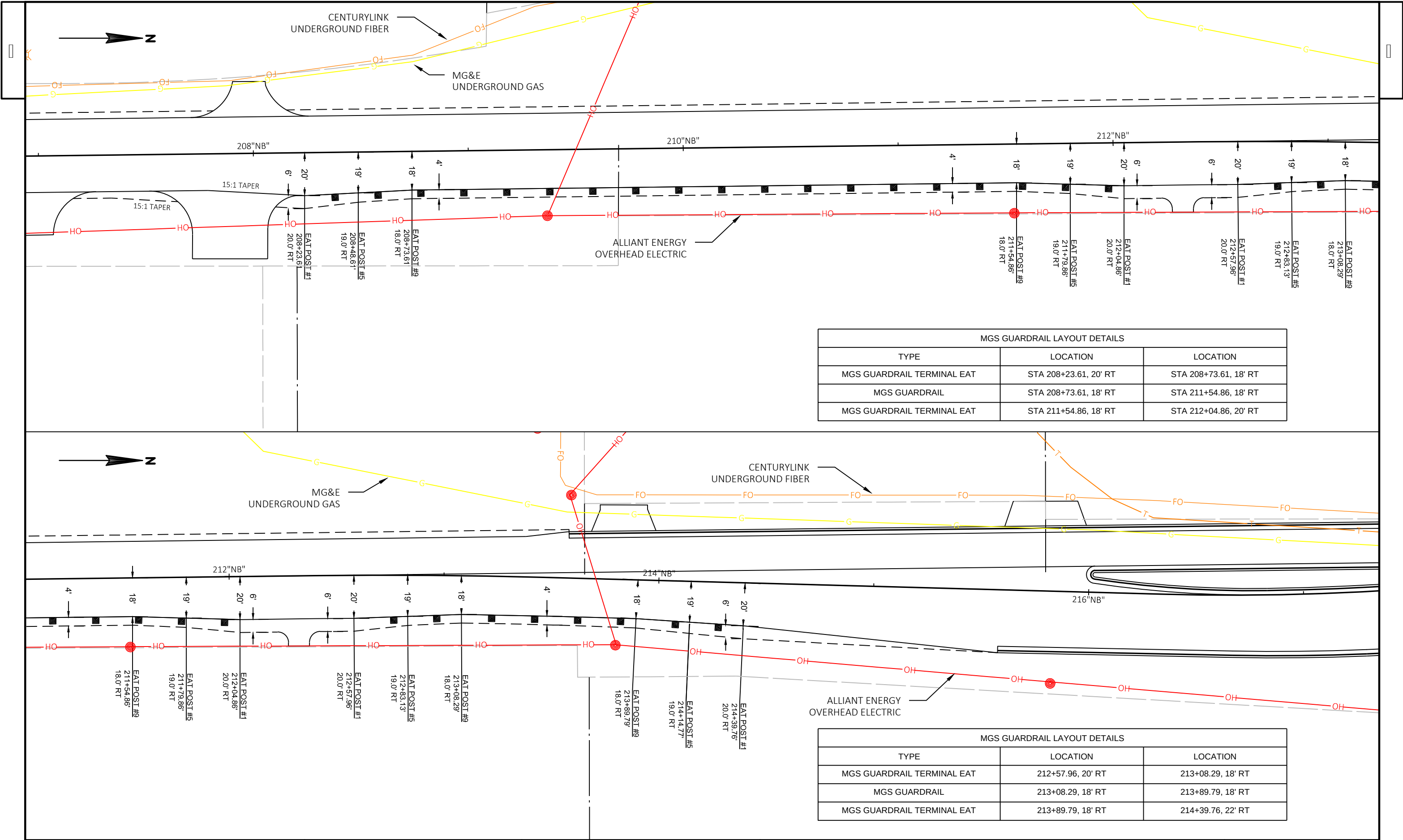
CR-301 POINTS					
POINT	STATION	OFFSET	ELEVATION	NORTHING	EASTING
301	218+97.06 "NB"	0.00'	1077.12	318367.64	573380.91
302	218+97.06 "NB"	2.50' LT	1077.04	318368.54	573378.58
303	218+87.04 "NB"	0.00'	1077.27	318358.15	573377.72
304	218+87.31 "NB"	2.95' LT	1077.19	318359.22	573374.96
305	218+87.85 "NB"	9.46' LT	1077.32	318361.59	573368.86
306	218+97.06 "NB"	11.52' LT	1077.20	318371.81	573370.18

CR-301 POINTS					
POINT	STATION	OFFSET	ELEVATION	NORTHING	EASTING
307	218+87.27 "NB"	2.50' LT	1077.19	318359.06	573375.38
308	218+88.96 "SB"	2.50' RT	1077.64	318360.92	573363.42
309	218+98.96 "SB"	2.50' RT	1077.52	318370.94	573362.24
310	218+88.96 "SB"	0.00'	1077.60	318360.67	573360.93
311	218+98.96 "SB"	0.00'	1077.47	318370.60	573359.76

CR-401 POINTS					
POINT	STATION	OFFSET	ELEVATION	NORTHING	EASTING
401	122+31.69 "EB"	0.00'	1076.69	318477.90	573282.55
402	122+41.74 "EB"	0.00'	1076.71	318475.08	573292.19
403	122+41.84 "EB"	2.50' LT	1076.75	318477.40	573293.11
404	122+32.03 "EB"	2.50' LT	1076.73	318480.25	573283.48
405	122+32.15 "EB"	3.38' LT	1076.71	318481.07	573283.80
406	122+35.09 "WB"	2.50' RT	1076.35	318495.79	573286.60

CR-401 POINTS					
POINT	STATION	OFFSET	ELEVATION	NORTHING	EASTING
407	122+35.09 "WB"	0.00'	1076.43	318498.24	573286.08
408	122+44.99 "WB"	3.41' RT	1076.32	318497.07	573296.52
409	122+45.08 "WB"	2.50' RT	1076.30	318497.97	573296.40
410	122+45.08 "WB"	0.00'	1076.38	318500.40	573295.83
413	122+33.29 "EB"	12.94' LT	1076.48	318490.04	573287.34
414	122+42.29 "EB"	14.71' LT	1076.53	318488.77	573297.58





MGS GUARDRAIL LAYOUT DETAILS		
TYPE	LOCATION	
MGS GUARDRAIL TERMINAL EAT	STA 208+23.61, 20' RT	STA 208+73.61, 18' RT
MGS GUARDRAIL	STA 208+73.61, 18' RT	STA 211+54.86, 18' RT
MGS GUARDRAIL TERMINAL EAT	STA 211+54.86, 18' RT	STA 212+04.86, 20' RT

MGS GUARDRAIL LAYOUT DETAILS		
TYPE	LOCATION	
MGS GUARDRAIL TERMINAL EAT	212+57.96, 20' RT	213+08.29, 18' RT
MGS GUARDRAIL	213+08.29, 18' RT	213+89.79, 18' RT
MGS GUARDRAIL TERMINAL EAT	213+89.79, 18' RT	214+39.76, 22' RT

PROJECT NO: 6020-00-70

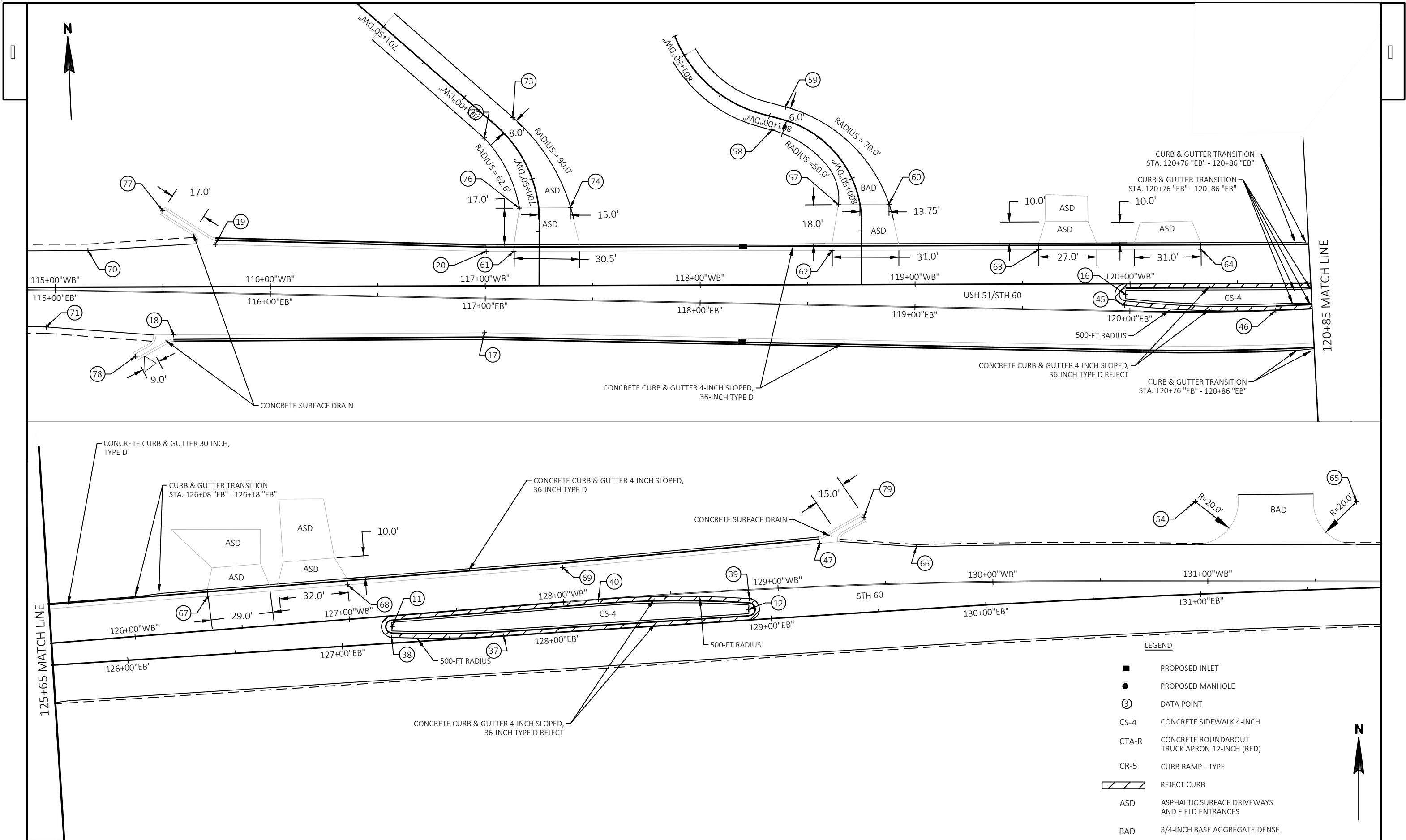
HWY: USH 51

COUNTY: COLUMBIA

GUARDRAIL DETAILS

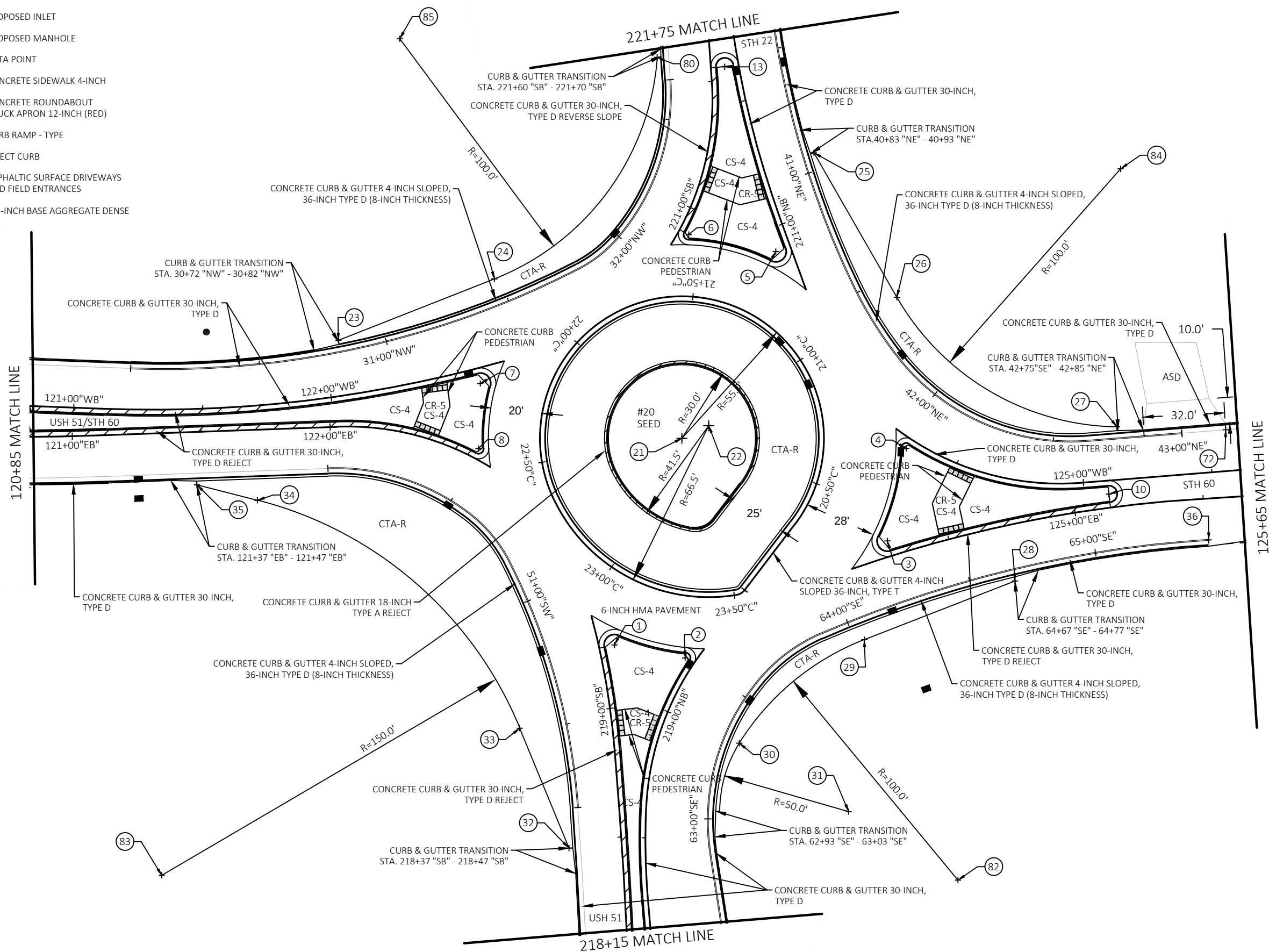
SHEET

E



LEGEND

- PROPOSED INLET
- PROPOSED MANHOLE
- ③ DATA POINT
- CS-4 CONCRETE SIDEWALK 4-INCH
- CTA-R CONCRETE ROUNDABOUT TRUCK APRON 12-INCH (RED)
- CR-5 CURB RAMP - TYPE
- ▨ REJECT CURB
- ASD ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES
- BAD 3/4-INCH BASE AGGREGATE DENSE



PROJECT NO: 6020-00-70

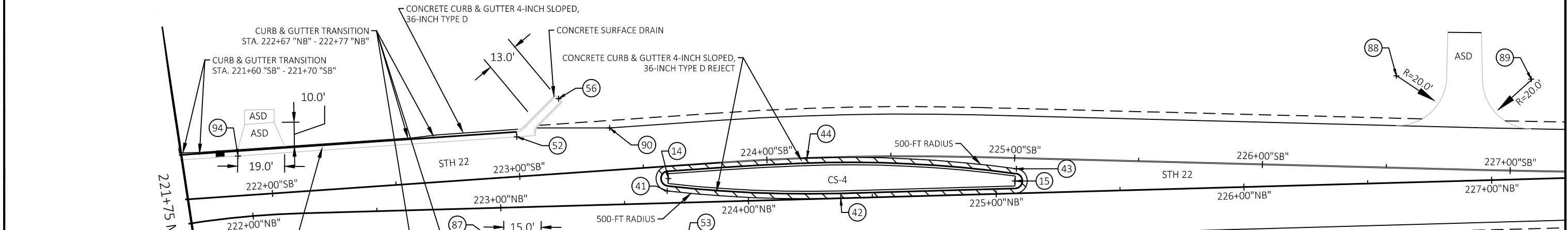
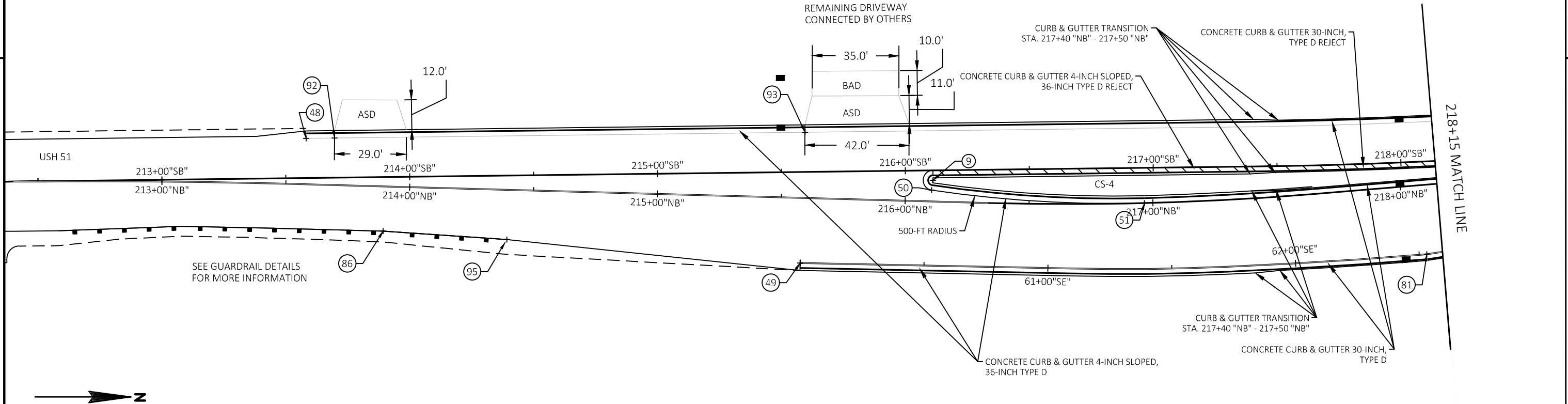
HWY: USH 51

COUNTY: COLUMBIA

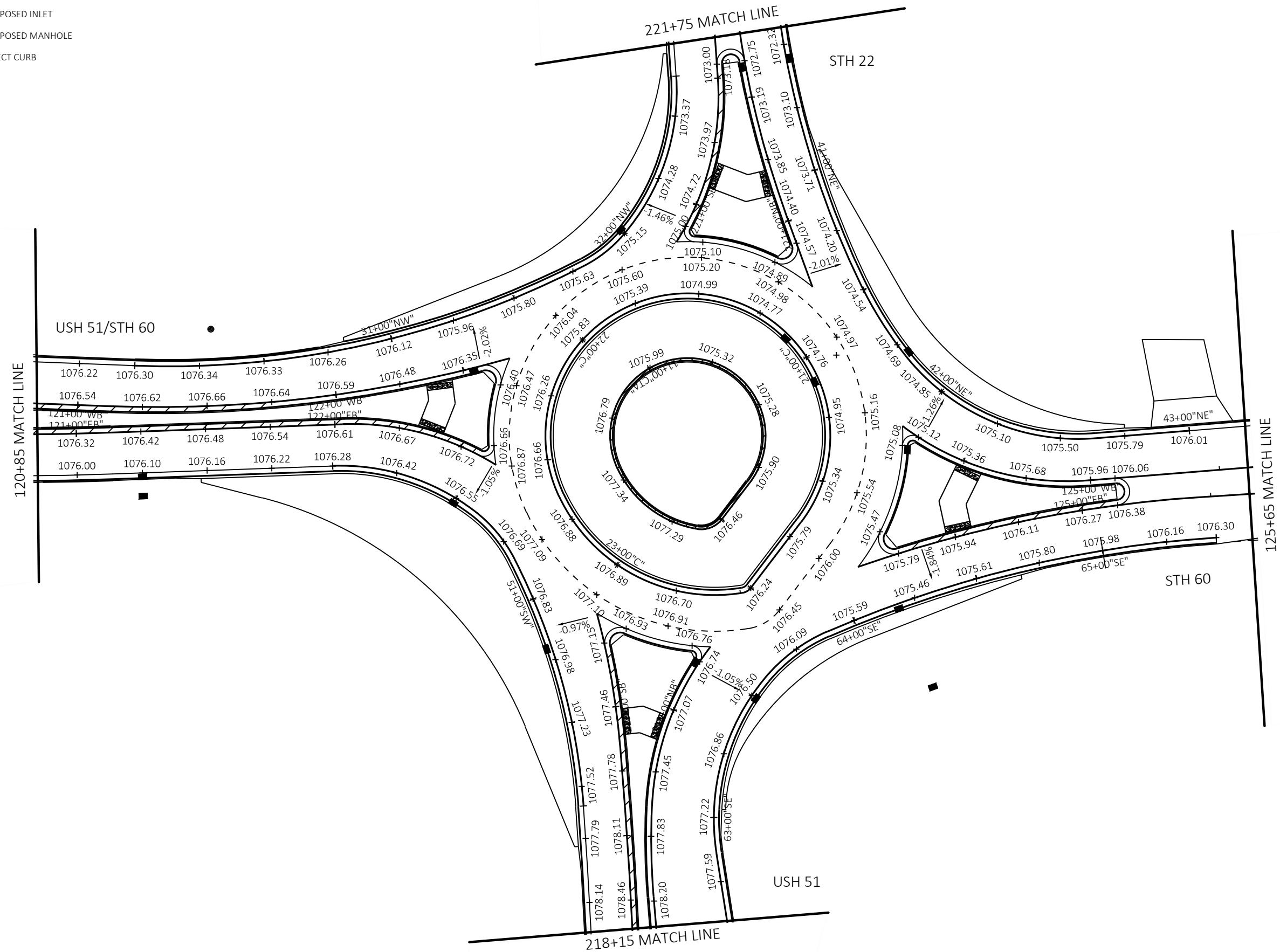
INTERSECTION DETAILS

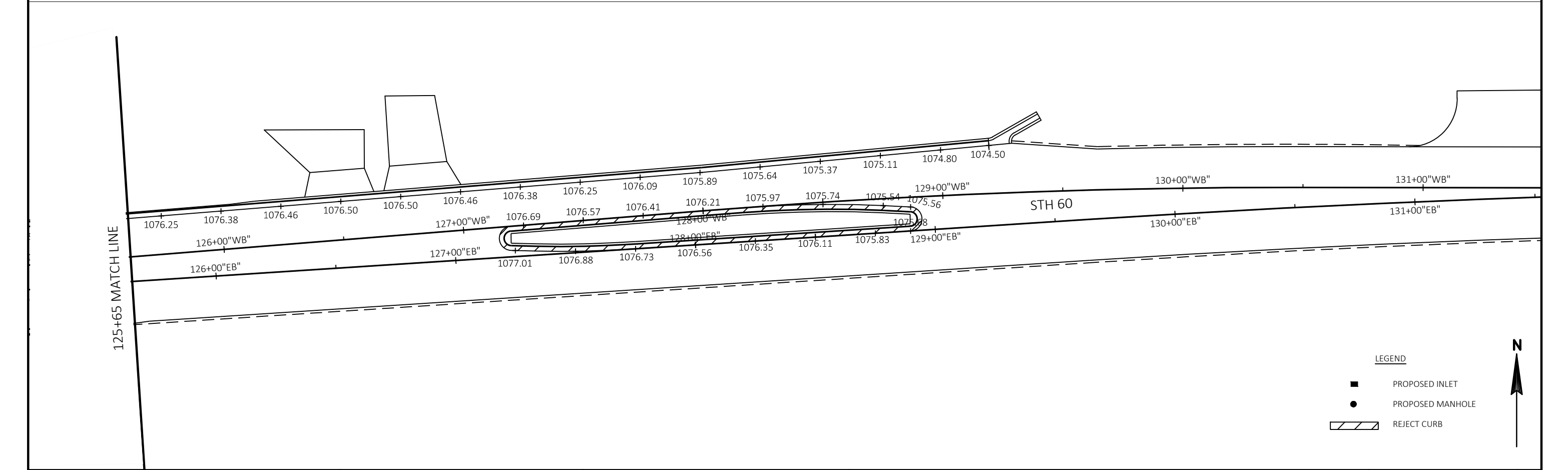
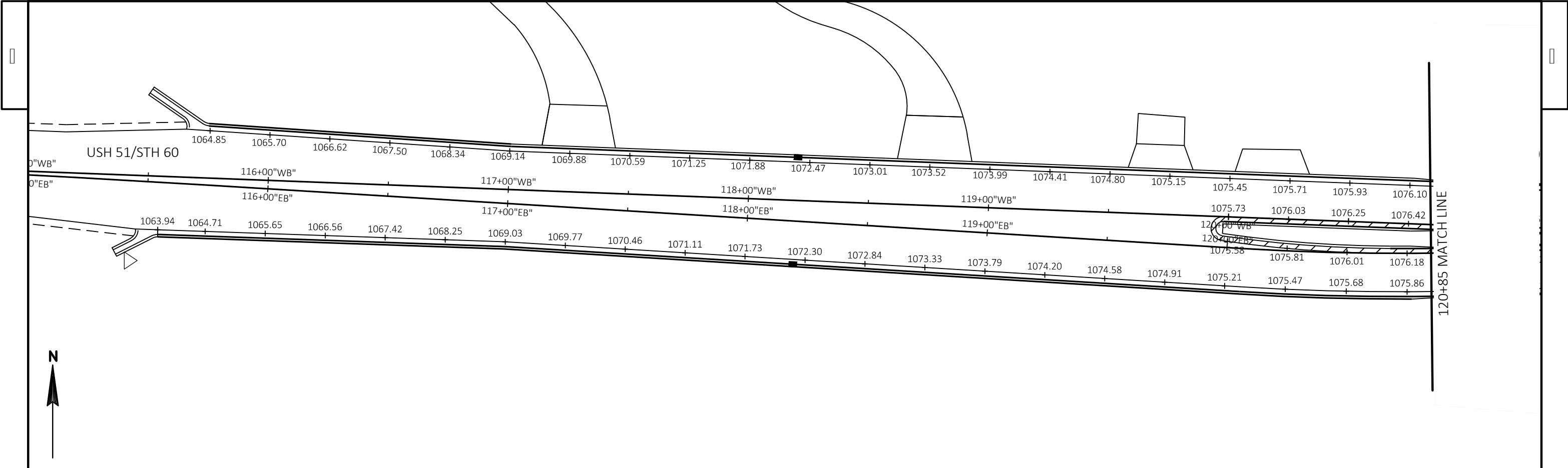
SHEET

E



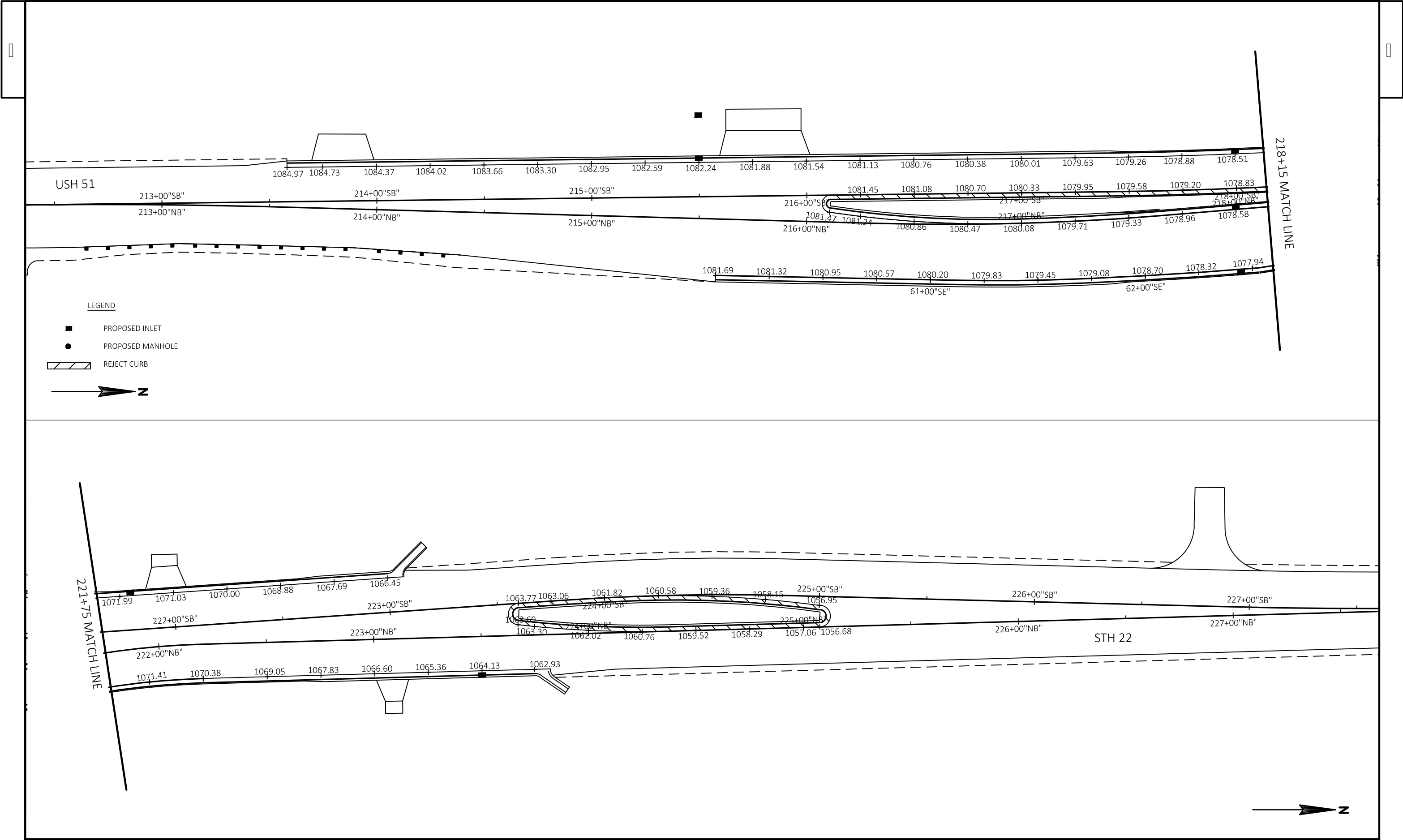
- LEGEND
- PROPOSED INLET
 - PROPOSED MANHOLE
 - ③ DATA POINT
 - CS-4 CONCRETE SIDEWALK 4-INCH
 - CTA-R CONCRETE ROUNDABOUT TRUCK APRON 12-INCH (RED)
 - CR-5 CURB RAMP - TYPE
 - REJECT CURB
 - ASD ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES
 - BAD 3/4-INCH BASE AGGREGATE DENSE





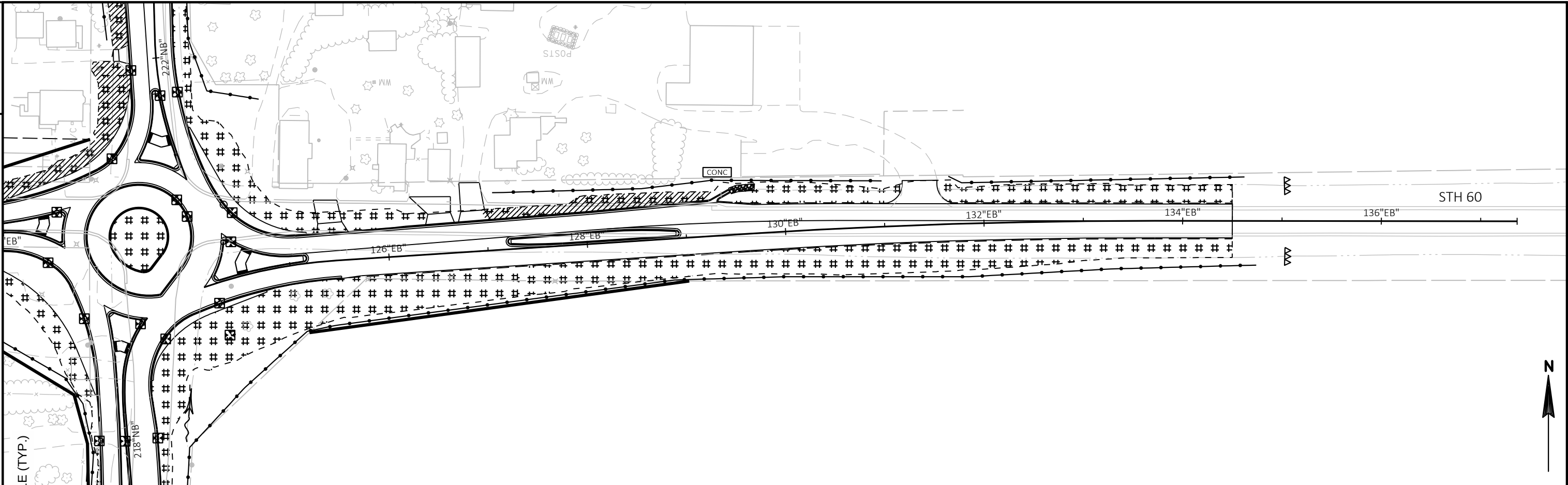
LEGEND

- PROPOSED INLET
- PROPOSED MANHOLE
- REJECT CURB



PROJECT NO: 6020-00-70	HWY: USH 51	COUNTY: COLUMBIA	PAVING DETAILS	SHEET	E
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EROSION MAT CLASS I, TYPE B

MULCH

—●—●—●—

SILT FENCE

SILT FENCE RELIEF

—○—○—○—○—○—

RIP RAP OR STONE DITCH CHECK

- - - - -

SLOPE INTERCEPT

CONC

CONCRETE SURFACE DRAIN

⊗

INLET PROTECTION

△△△

TEMPORARY DITCH CHECK

○○○

CULVERT PIPE DITCH CHECK

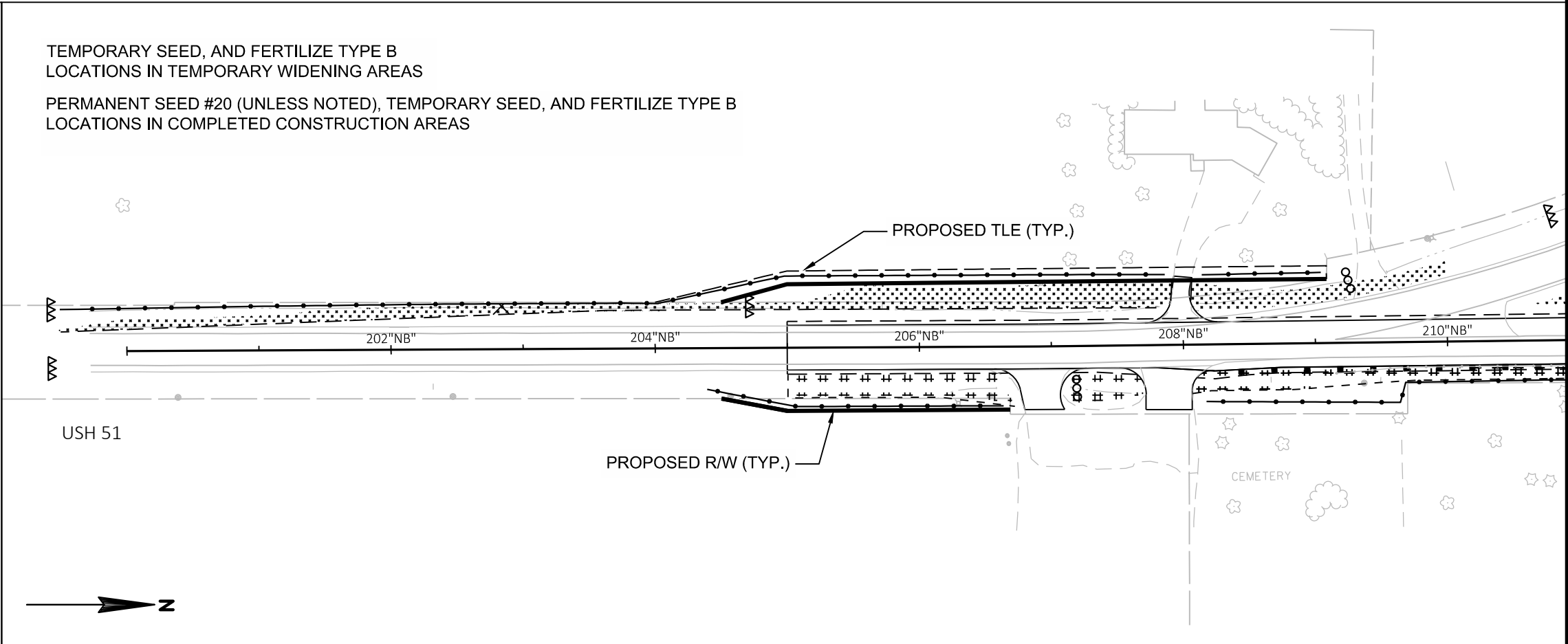
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SURFACE WATER FLOW

//////

#40 SEED

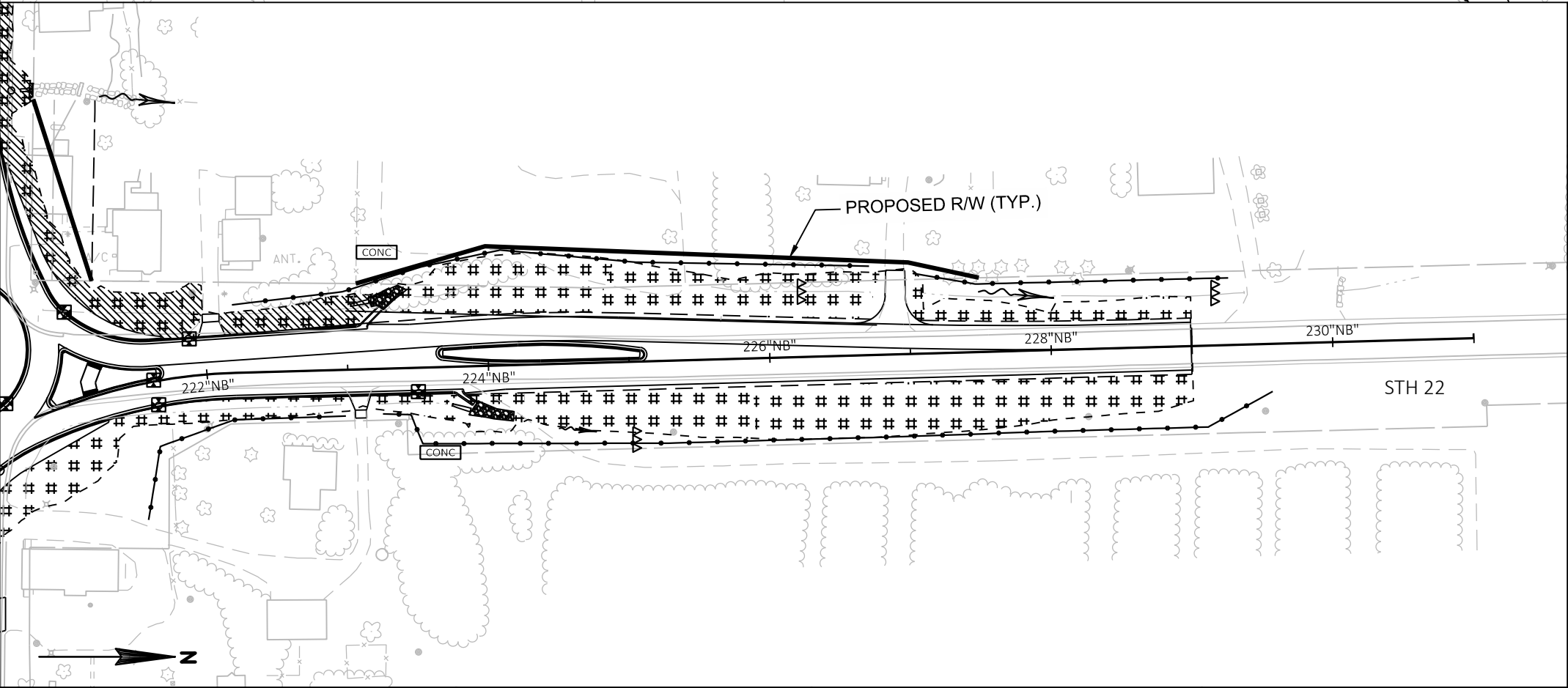
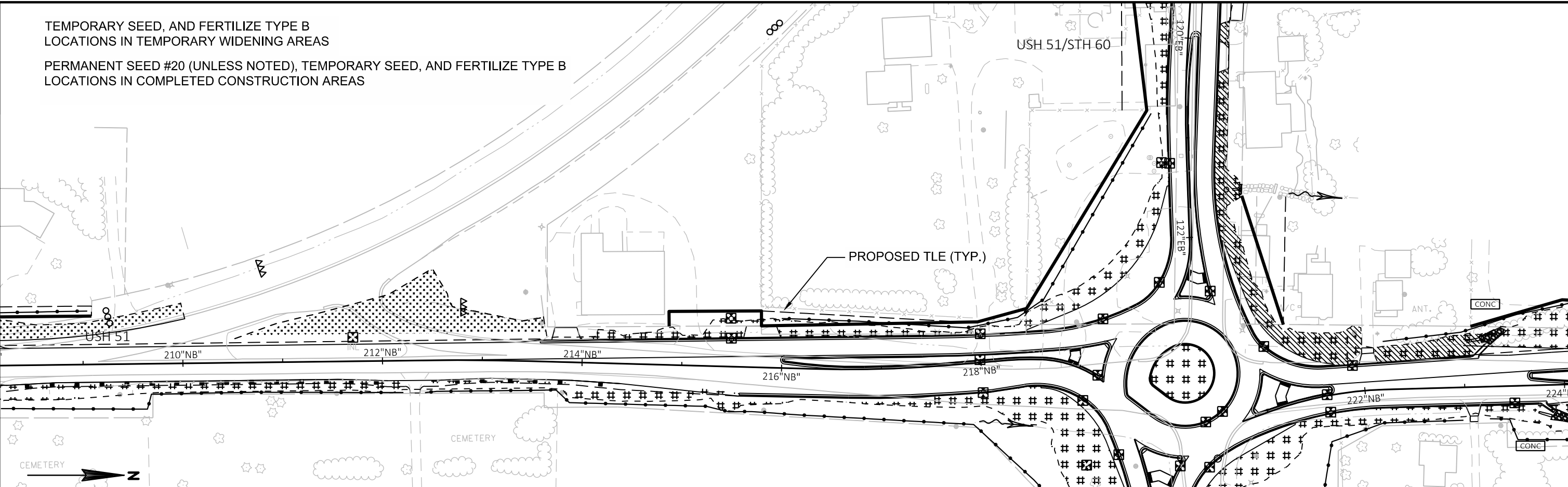
LEGEND





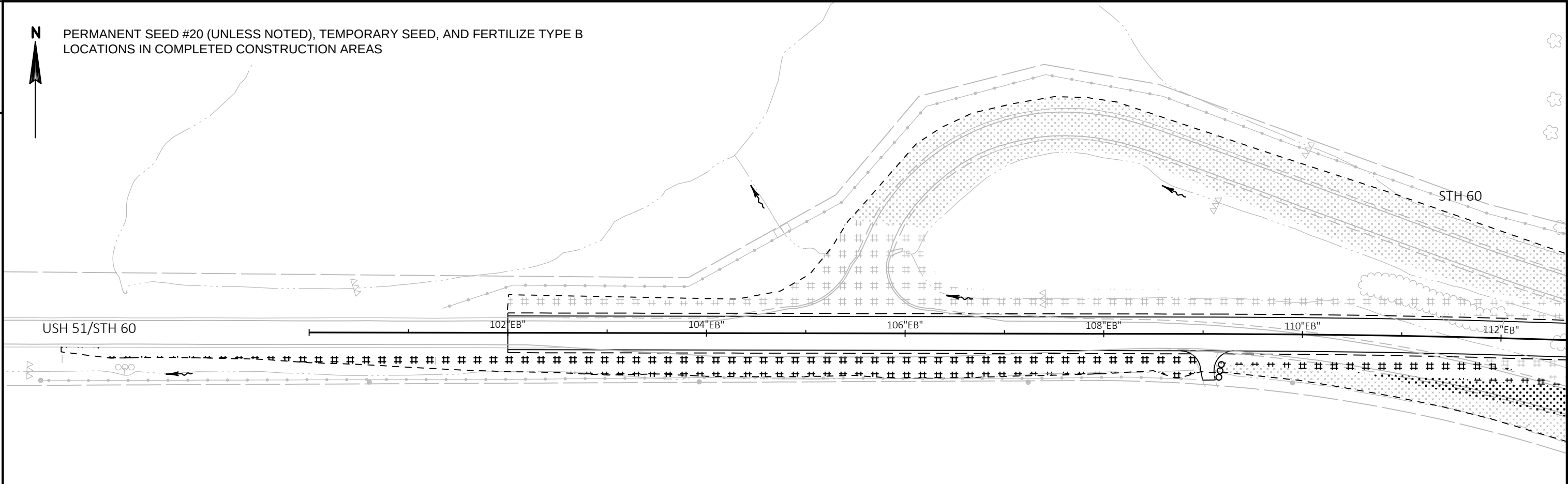
TEMPORARY SEED, AND FERTILIZE TYPE B  
LOCATIONS IN TEMPORARY WIDENING AREAS

PERMANENT SEED #20 (UNLESS NOTED), TEMPORARY SEED, AND FERTILIZE TYPE B  
LOCATIONS IN COMPLETED CONSTRUCTION AREAS

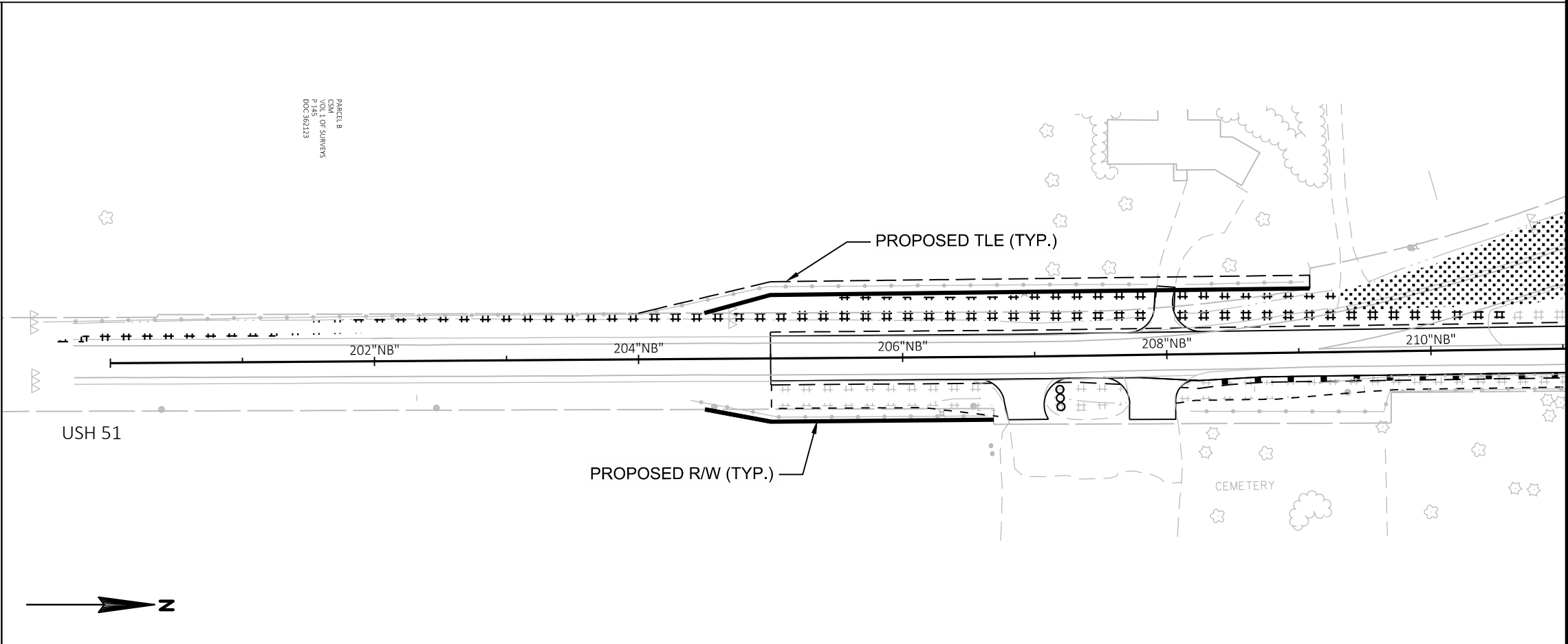


LEGEND

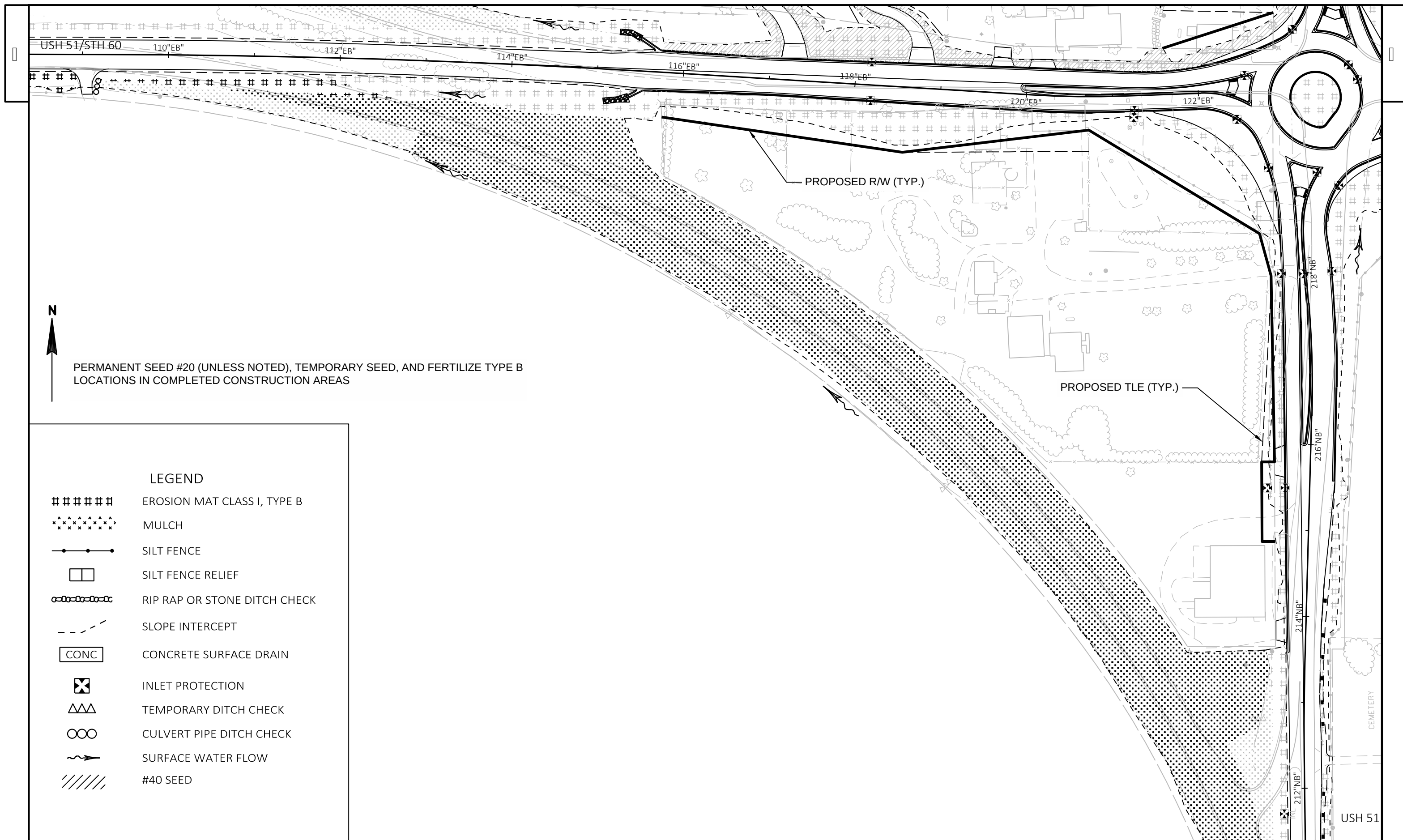
- ##### EROSION MAT CLASS I, TYPE B
- \*\*\*\*\* MULCH
- .-.-.-.- SILT FENCE
- SILT FENCE RELIEF
- o-o-o-o-o RIP RAP OR STONE DITCH CHECK
- .-.-.-.- SLOPE INTERCEPT
- CONC CONCRETE SURFACE DRAIN
- ⊗ INLET PROTECTION
- △△△ TEMPORARY DITCH CHECK
- CULVERT PIPE DITCH CHECK
- ~> SURFACE WATER FLOW
- ////// #40 SEED



| LEGEND      |                              |
|-------------|------------------------------|
| #####       | EROSION MAT CLASS I, TYPE B  |
| *~*~*~*~*~* | MULCH                        |
| —●—●—●—     | SILT FENCE                   |
| □□          | SILT FENCE RELIEF            |
| ○-○-○-○-○-○ | RIP RAP OR STONE DITCH CHECK |
| - - -       | SLOPE INTERCEPT              |
| CONC        | CONCRETE SURFACE DRAIN       |
| ⊗           | INLET PROTECTION             |
| △△△         | TEMPORARY DITCH CHECK        |
| ○○○         | CULVERT PIPE DITCH CHECK     |
| ~~~~~       | SURFACE WATER FLOW           |
| //////      | #40 SEED                     |



|                        |             |                  |                           |       |   |
|------------------------|-------------|------------------|---------------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | EROSION CONTROL - STAGE 4 | SHEET | E |
|------------------------|-------------|------------------|---------------------------|-------|---|

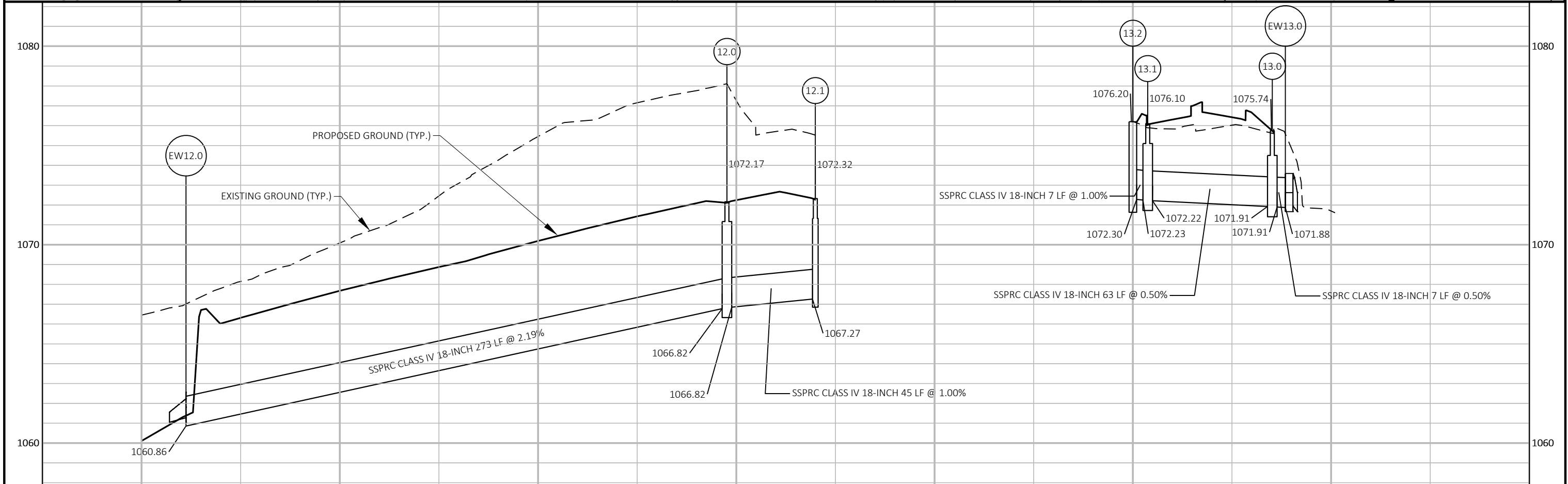
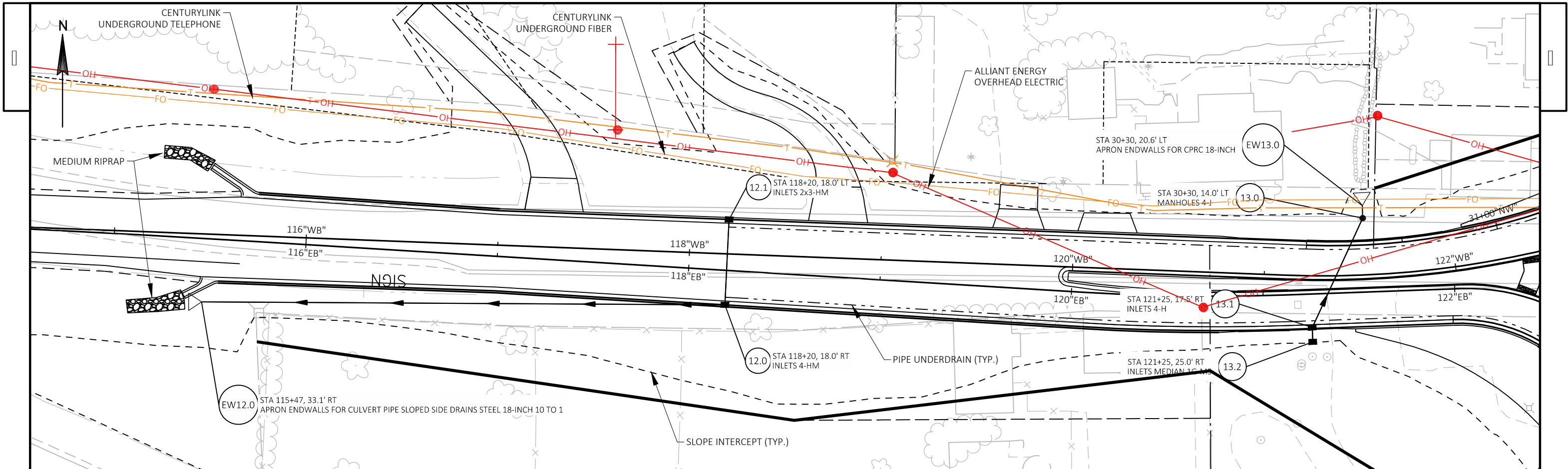








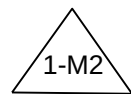
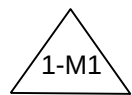




|                        |             |                  |             |       |   |
|------------------------|-------------|------------------|-------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | STORM SEWER | SHEET | E |
|------------------------|-------------|------------------|-------------|-------|---|

LEGEND

-   EXISTING SIGN MOUNTED ON POST(S)
-   PROPOSED SIGN MOUNTED ON POST(S)
-   PROPOSED SIGN MOUNTED ON REMOVABLE TUBULAR STEEL POST(S), TOP OF BASE TO BE FLUSH WITH SURROUNDING GRADE
-   TWO 18"x18" FLAGS, (INCIDENTAL TO SIGN TYPE, TYPE II, REFLECTIVE)
-  SIGN - NEW
-  SIGN - REMOVE
-  SIGN - MOVE
-  CANTILEVER SIGN STRUCTURE



SIGN TO REMAIN

|           |    |
|-----------|----|
| Arlington | 2  |
| Lodi      | 10 |
| Portage   | 16 |

REMOVE STAGE 3

1-06



REMOVE STAGE 1

1-07



REMOVE STAGE 1

1-08



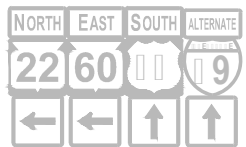
STH 60

STH 60 / USH 51



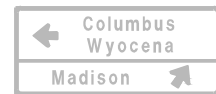
1-01

REMOVE STAGE 1



1-02

REMOVE STAGE 4



1-03

REMOVE STAGE 1



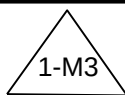
1-04

REMOVE STAGE 1



1-05

REMOVE STAGE 1



1-11

REMOVE STAGE 1



1-10

REMOVE STAGE 1



1-09

REMOVE STAGE 1

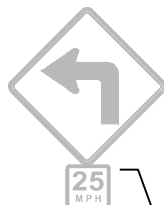
REMOVE STAGE 1

1-12



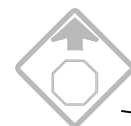
REMOVE STAGE 1

1-13



REMOVE STAGE 1

1-14



REMOVE STAGE 1

1-15



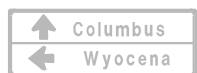
REMOVE STAGE 1

1-16



REMOVE STAGE 1

1-17



PROJECT NO: 6020-00-70

HWY: USH 51

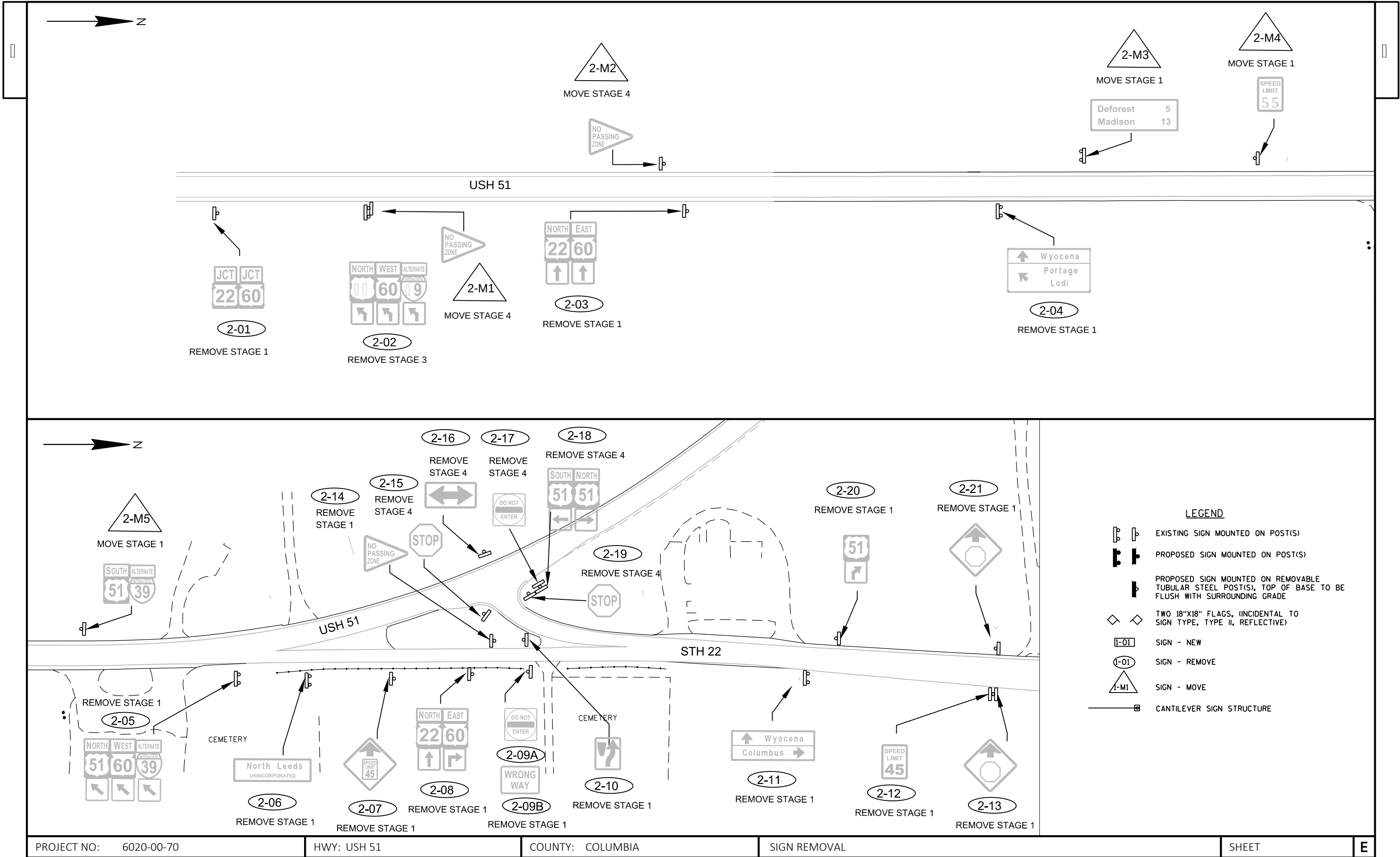
COUNTY: COLUMBIA

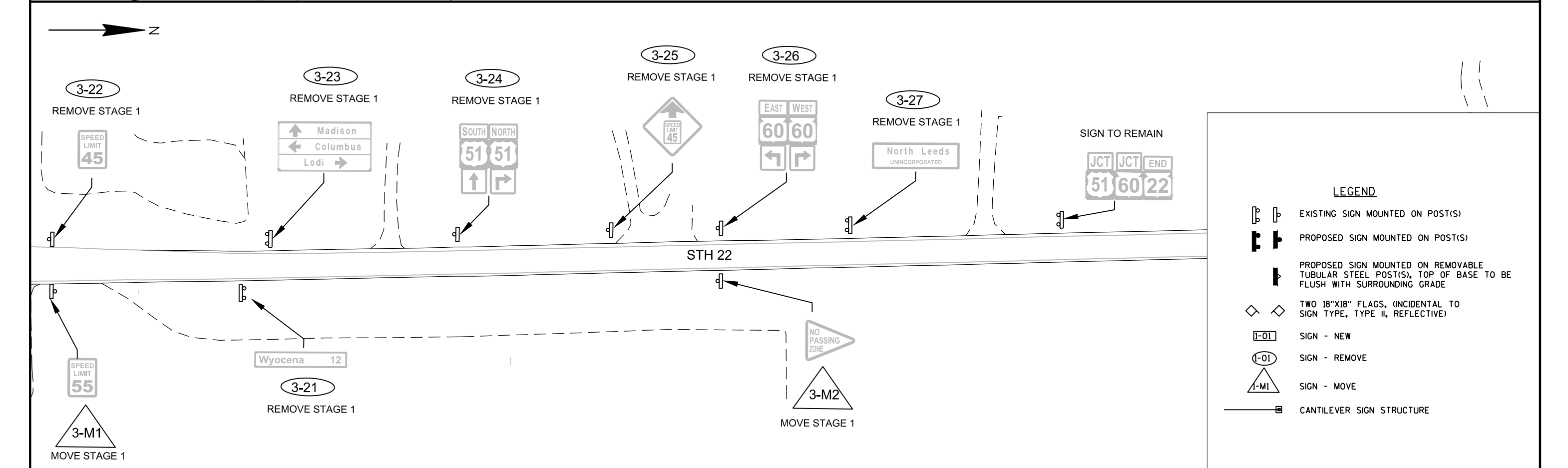
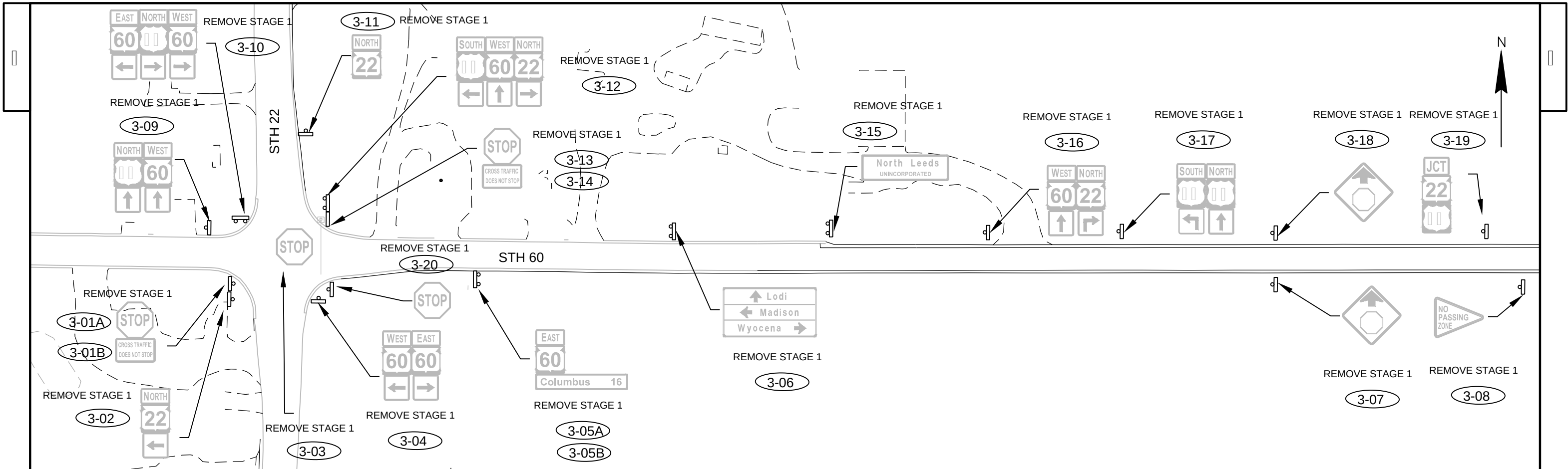
SIGN REMOVAL

SHEET

E







**LEGEND**

- EXISTING SIGN MOUNTED ON POST(S)
- PROPOSED SIGN MOUNTED ON POST(S)
- PROPOSED SIGN MOUNTED ON REMOVABLE TUBULAR STEEL POST(S), TOP OF BASE TO BE FLUSH WITH SURROUNDING GRADE
- TWO 18"X18" FLAGS, (INCIDENTAL TO SIGN TYPE, TYPE II, REFLECTIVE)
- SIGN - NEW
- SIGN - REMOVE
- SIGN - MOVE
- CANTILEVER SIGN STRUCTURE

LEGEND

-   EXISTING SIGN MOUNTED ON POST(S)
-   PROPOSED SIGN MOUNTED ON POST(S)
-  PROPOSED SIGN MOUNTED ON REMOVABLE TUBULAR STEEL POST(S), TOP OF BASE TO BE FLUSH WITH SURROUNDING GRADE
-  TWO 18"x18" FLAGS, (INCIDENTAL TO SIGN TYPE, TYPE II, REFLECTIVE)
-  SIGN - NEW
-  SIGN - REMOVE
-  SIGN - MOVE
-  CANTILEVER SIGN STRUCTURE



1-M1



1-M2



SIGN TO REMAIN

|           |    |
|-----------|----|
| Arlington | 2  |
| Lodi      | 10 |
| Portage   | 16 |

300'

STH 60 / USH 51

102'EB"

104'EB"

106'



I-07



R2-1  
24"x36"

I-08



J4-3  
72"x36"

I-09A

I-09B

R4-7  
24"x30"



WS-54  
18"x18"

I-10



R5-1  
30"x30"

106'EB"

108'EB"

110'EB"

112'EB"

114'EB"

116'EB"

118'EB"

120'EB"

STH 60 / USH 51



1-M3



J1-1  
24"x39"

I-02A

I-02B

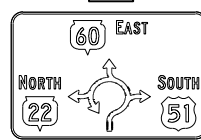


W2-6  
30"x30"

15  
M.P.H.

W13-1  
18"x18"

I-03



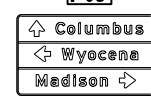
D1-62  
102"x66"

I-04



W3-2  
36"x36"

I-05



D1-3  
72"x42"

I-06



J2-1  
24"x57"

PROJECT NO: 6020-00-70

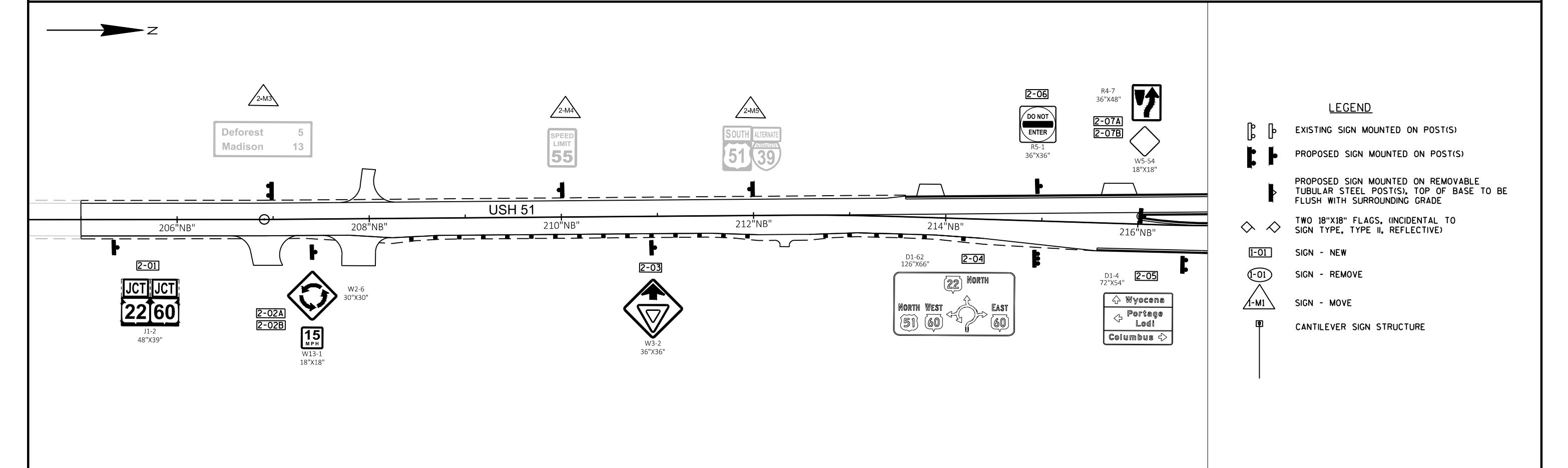
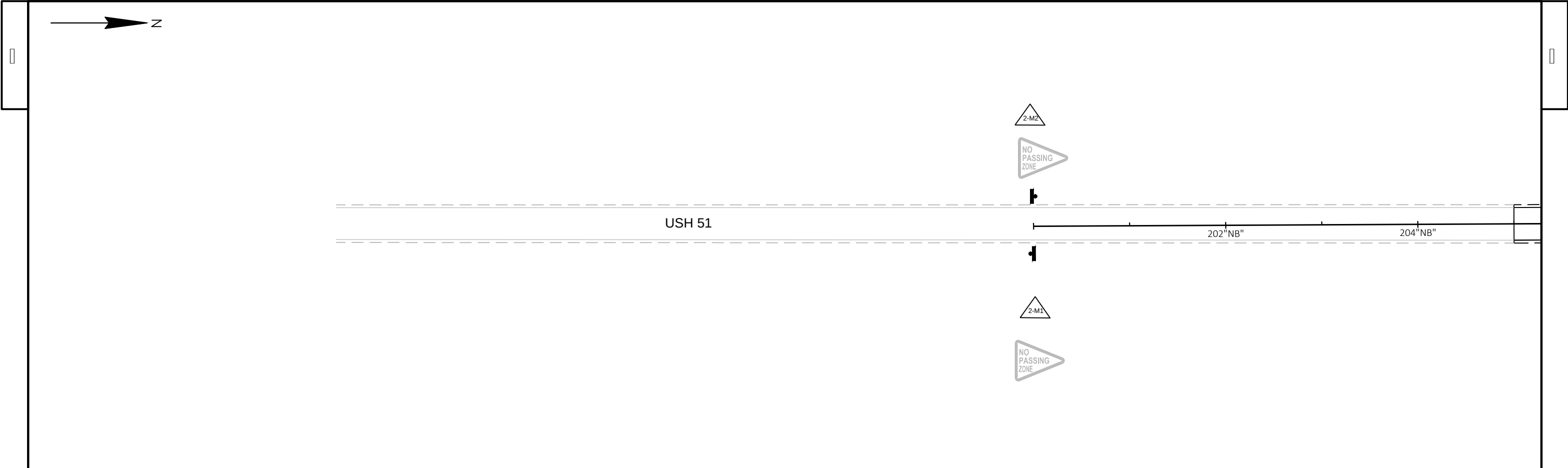
HWY: USH 51

COUNTY: COLUMBIA

PERMANENT SIGNING

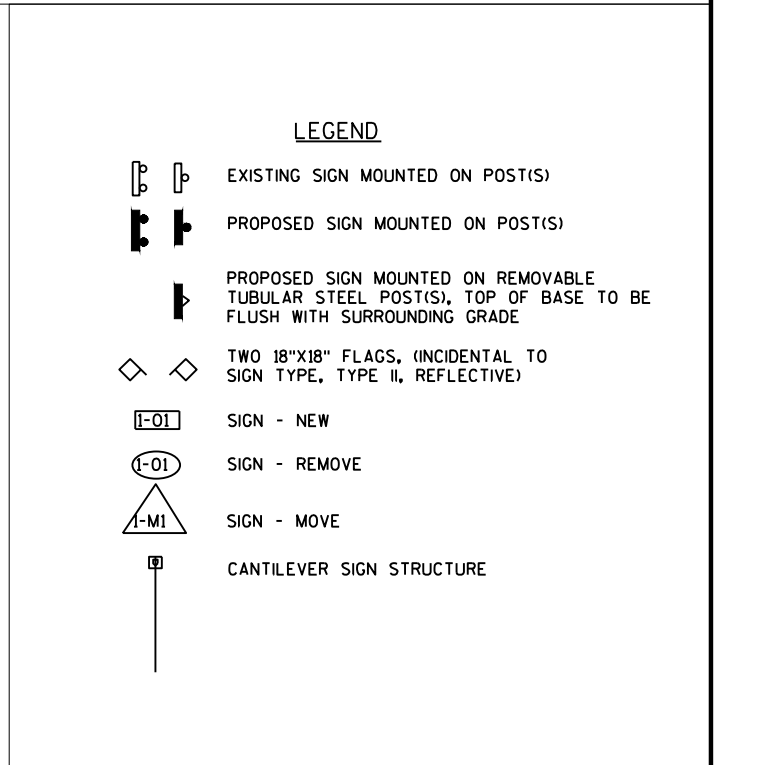
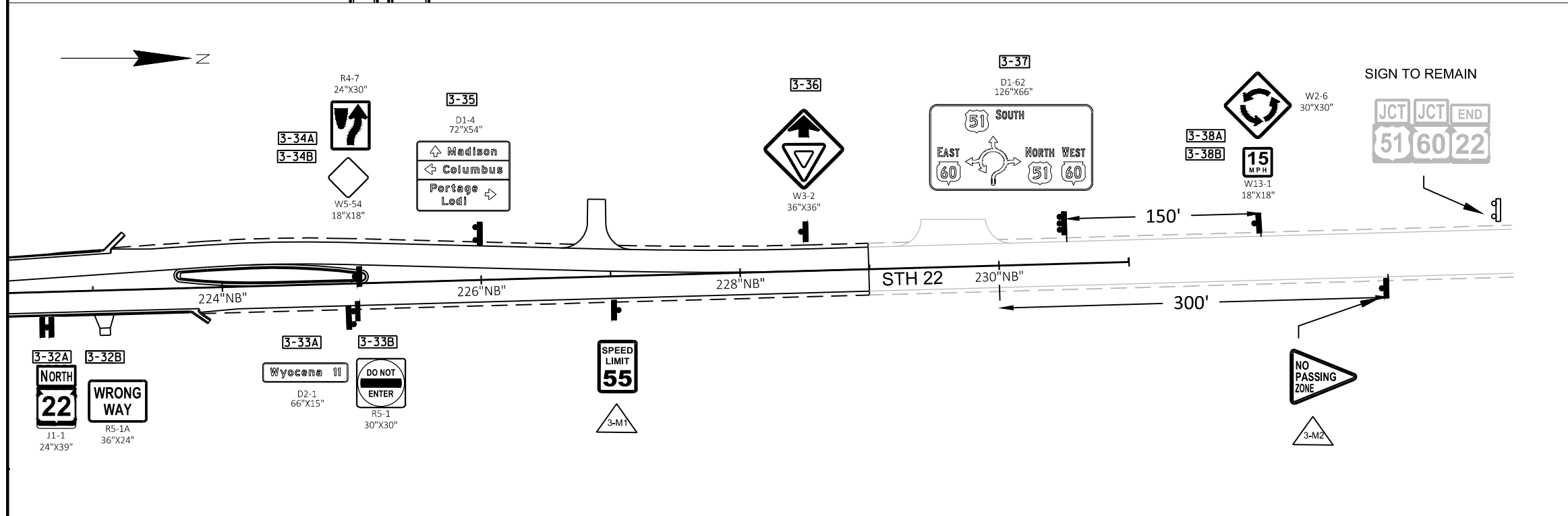
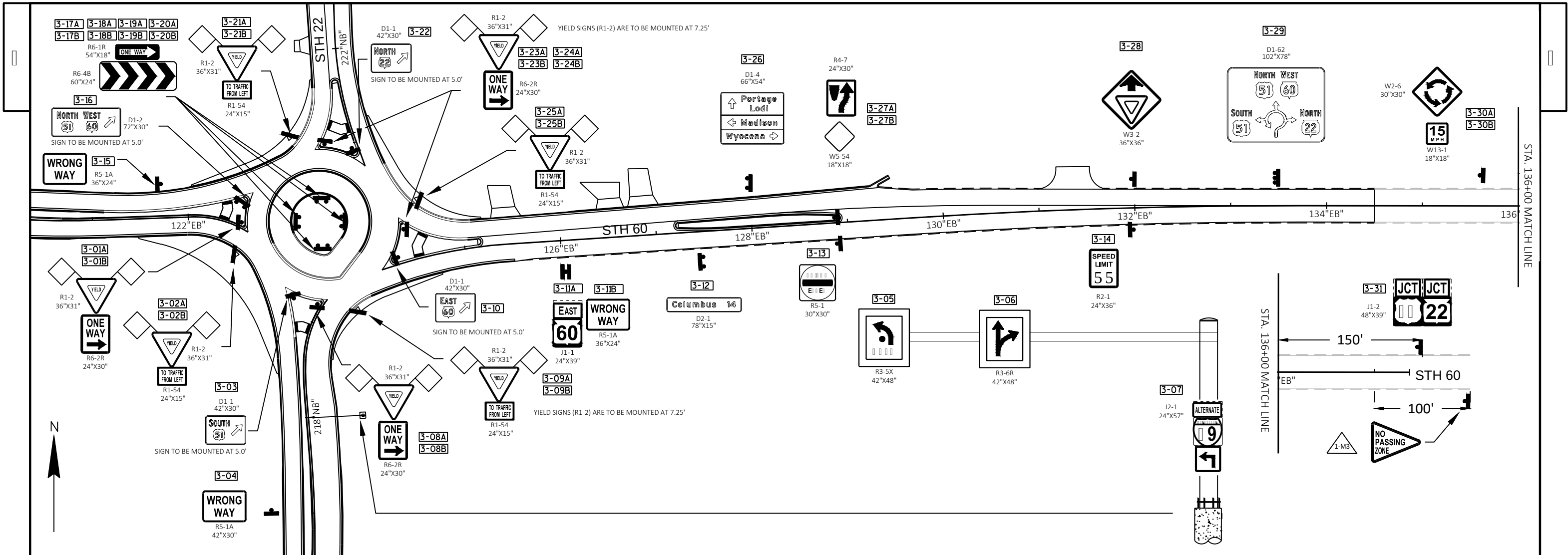
SHEET

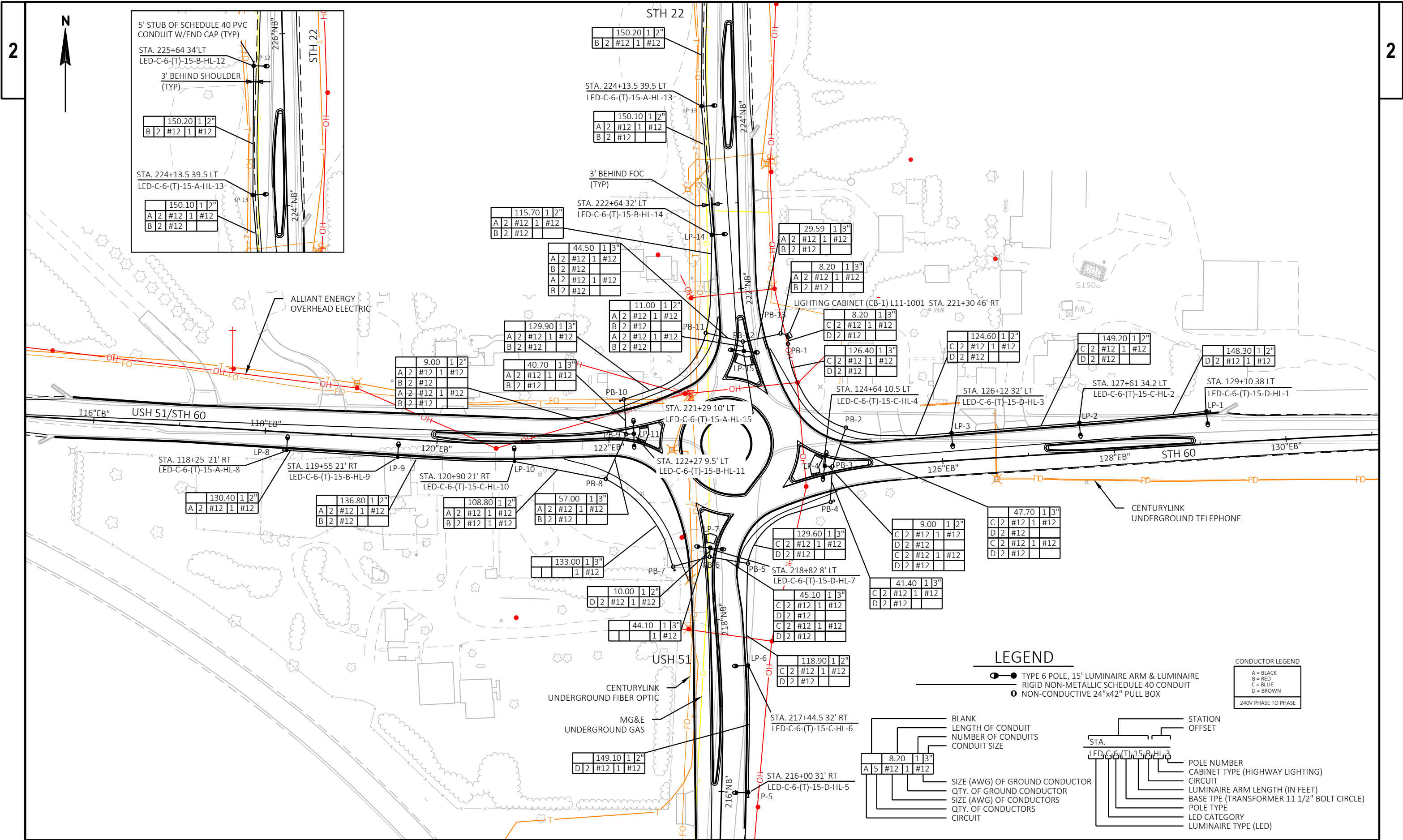
E



**LEGEND**

- EXISTING SIGN MOUNTED ON POST(S)
- PROPOSED SIGN MOUNTED ON POST(S)
- PROPOSED SIGN MOUNTED ON REMOVABLE TUBULAR STEEL POST(S), TOP OF BASE TO BE FLUSH WITH SURROUNDING GRADE
- TWO 18"X18" FLAGS, (INCIDENTAL TO SIGN TYPE, TYPE II, REFLECTIVE)
- SIGN - NEW
- SIGN - REMOVE
- SIGN - MOVE
- CANTILEVER SIGN STRUCTURE





PROJECT NO: 6020-00-70

HWY: USH 51

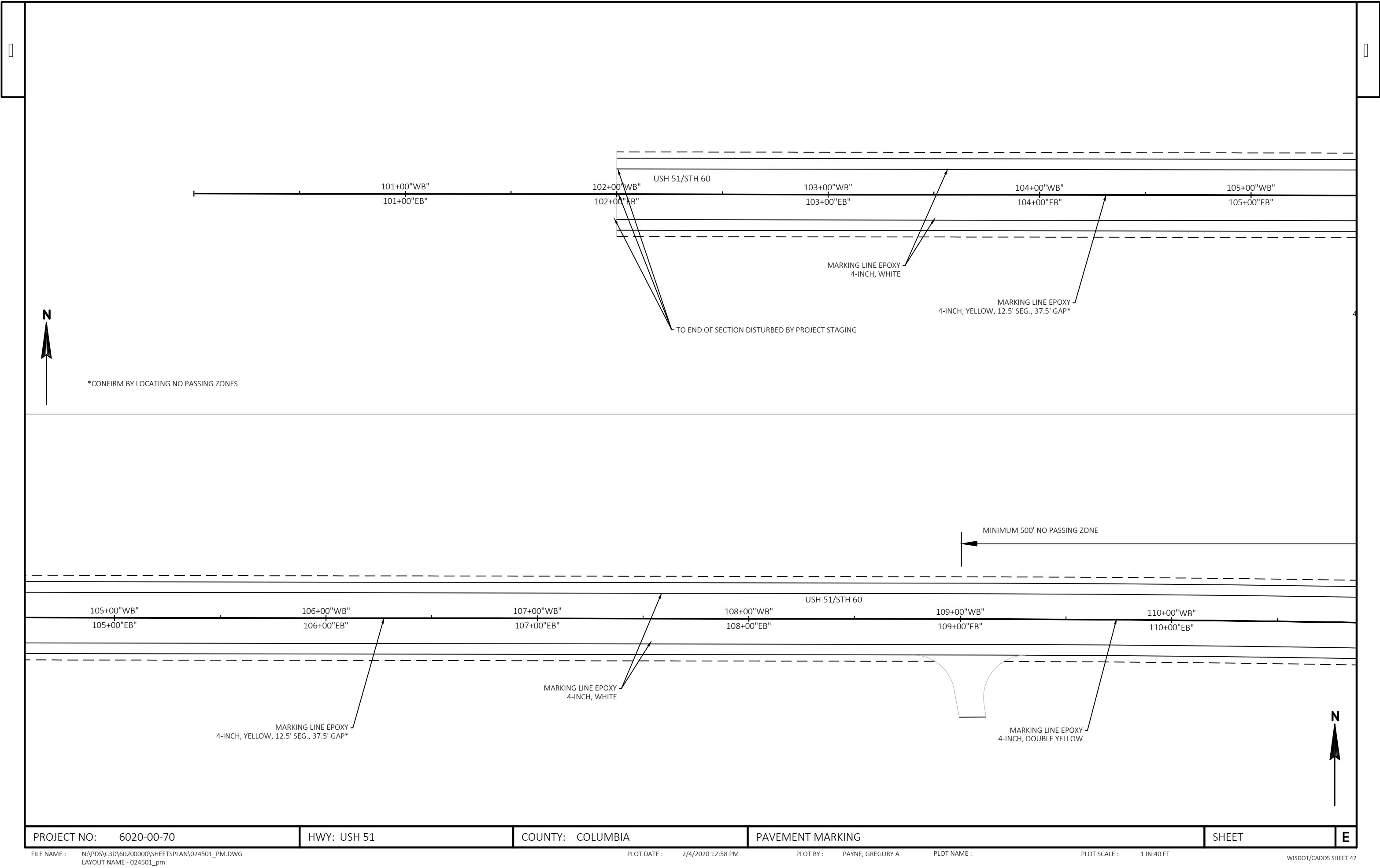
COUNTY: COLUMBIA

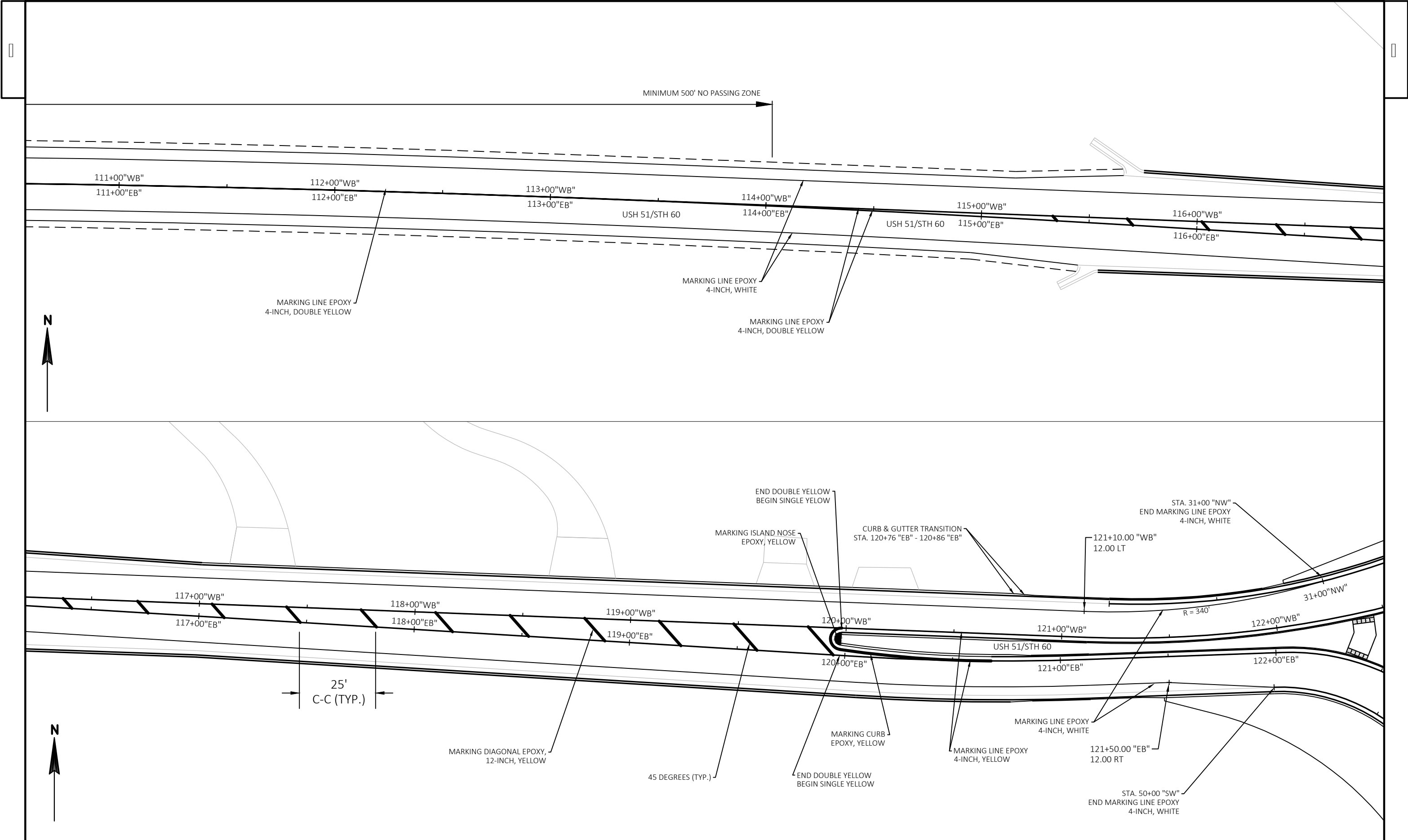
LIGHTING PLAN

SHEET

E

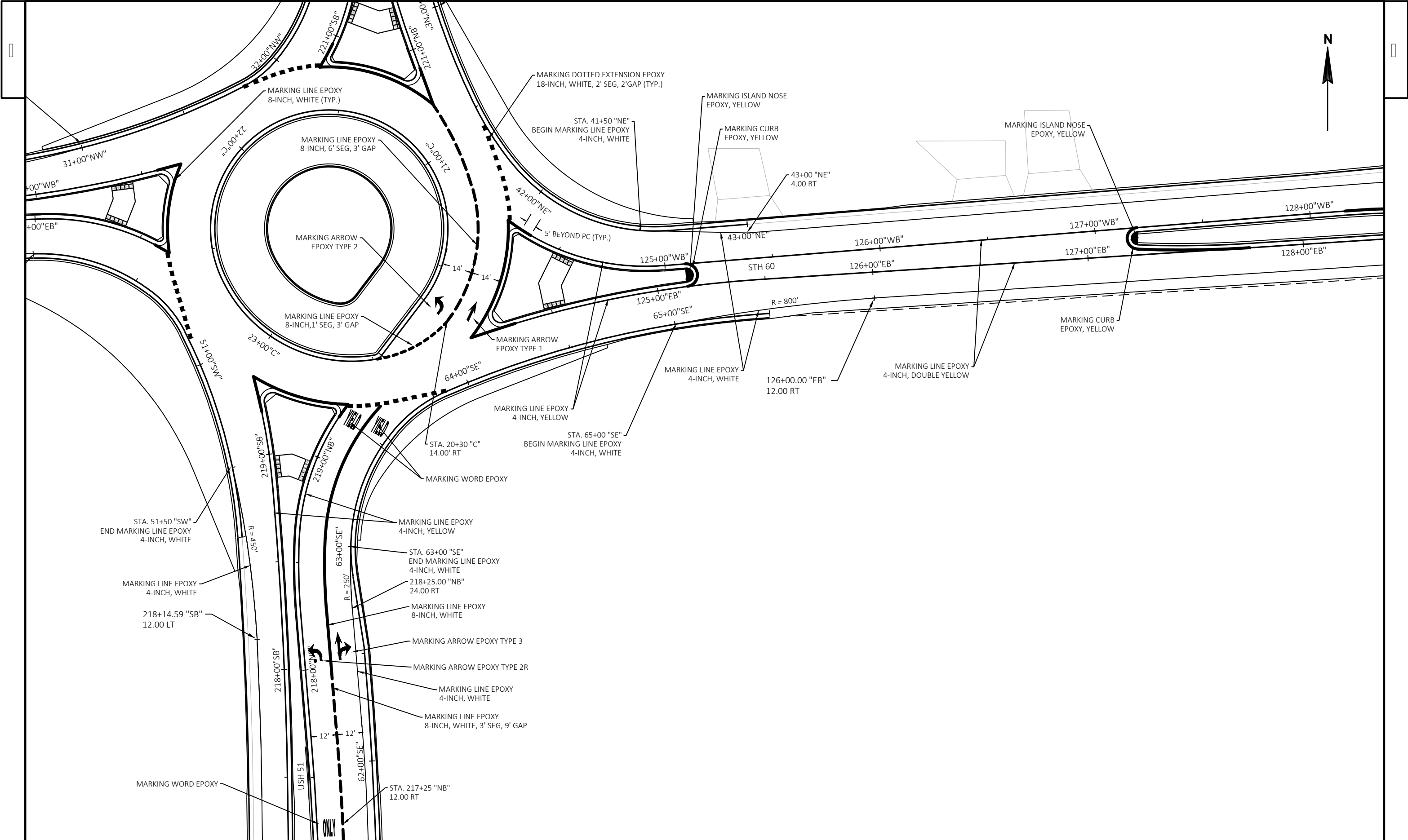




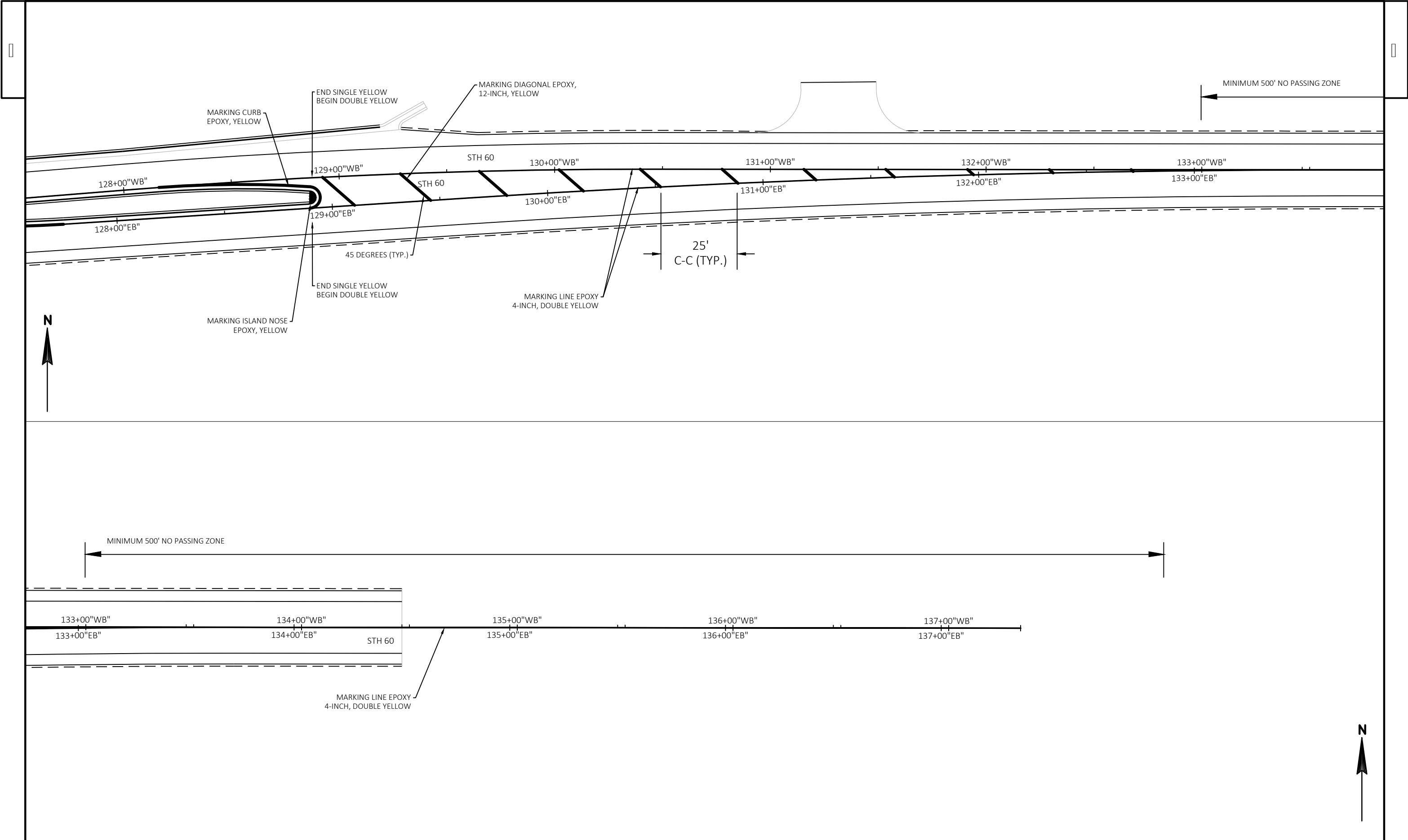


|                        |             |                  |                  |       |   |
|------------------------|-------------|------------------|------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | PAVEMENT MARKING | SHEET | E |
|------------------------|-------------|------------------|------------------|-------|---|

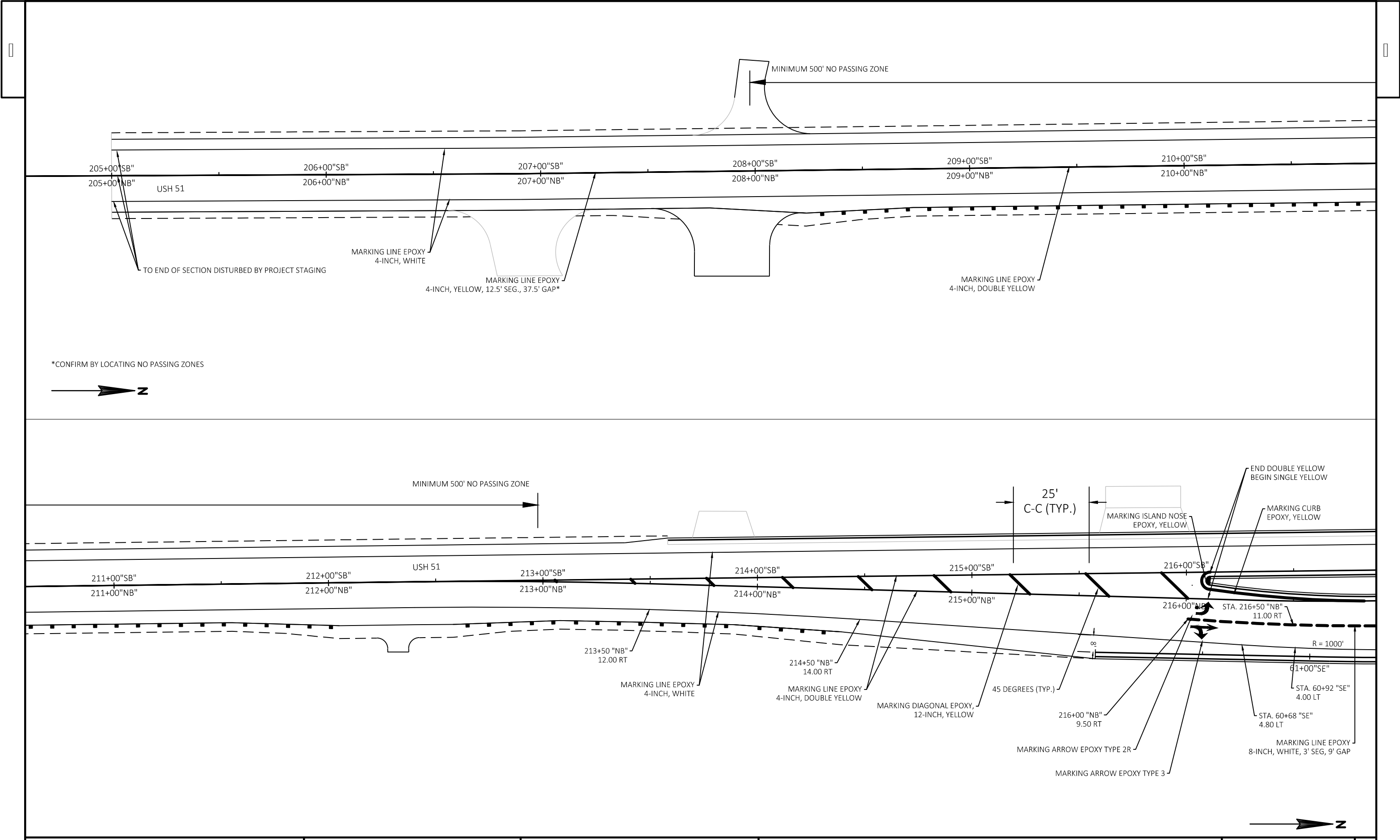




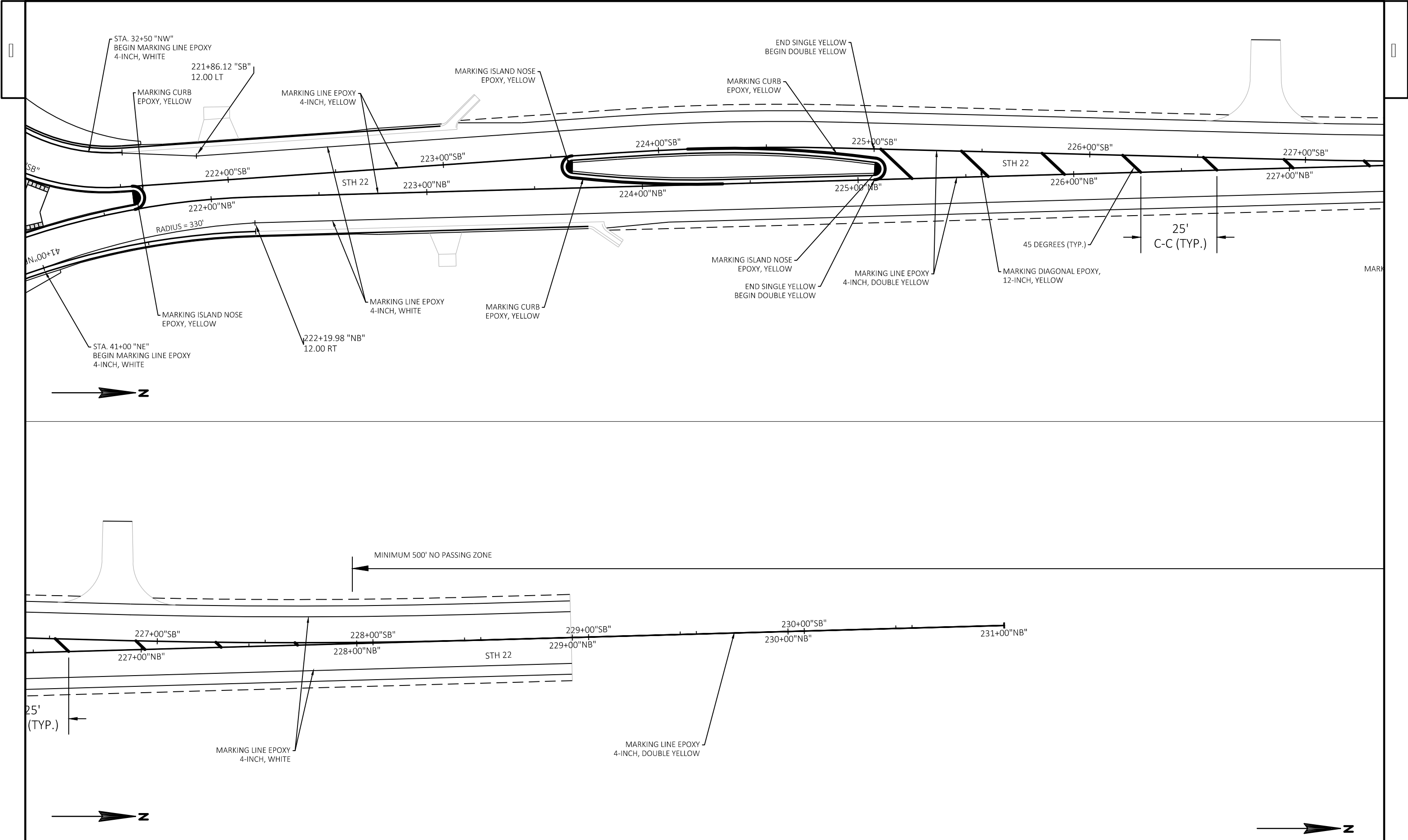
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|------------------------|-------------|------------------|------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | PAVEMENT MARKING | SHEET | E |
|------------------------|-------------|------------------|------------------|-------|---|



|                        |             |                  |                  |       |   |
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | PAVEMENT MARKING | SHEET | E |
|------------------------|-------------|------------------|------------------|-------|---|



|                        |             |                  |                  |       |   |
|------------------------|-------------|------------------|------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | PAVEMENT MARKING | SHEET | E |
|------------------------|-------------|------------------|------------------|-------|---|



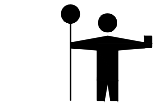
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|------------------------|-------------|------------------|------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | PAVEMENT MARKING | SHEET | E |
|------------------------|-------------|------------------|------------------|-------|---|

GENERAL NOTES FOR TRAFFIC CONTROL

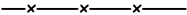
- 1) THE EXACT NUMBER LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
- 2) CONFLICTING TRAFFIC SIGNS SHALL BE REMOVED AS DIRECTED BY THE ENGINEER.
- 3) A FLAGGER MAY BE REQUIRED WHERE CONSTRUCTION VEHICLES ENTER OR LEAVE WORK AREAS IF WARRANTED BY CONDITIONS OR AS DIRECTED BY THE ENGINEER.
- 4) ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.
- 5) FOR NIGHTTIME OPERATION, ALL DRUMS IN TAPERS SHALL HAVE A TYPE "C" WARNING LIGHT.
- 6) ALL TYPE III BARRICADES WITH SIGNS SHALL BE 8' WIDE, UNLESS OTHERWISE NOTED, AND EQUIPPED WITH TWO TYPE "A" (LOW INTENSITY FLASHING) LIGHTS.
- 7) ALL TEMPORARY PAVEMENT SHALL CONSIST OF 4 INCHES OF ASPHALTIC SURFACE TEMPORARY, OVER 6 INCHES OF BASE AGGREGATE DENSE OVER 12 INCHES OF SELECT CRUSH UNLESS APPROVED BY ENGINEER.
- 8) ALL TEMPORARY PAVEMENT MARKINGS ON PERMANENT PAVEMENT SHALL BE REMOVABLE TAPE.
- 9) "WD" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS REFLECTIVE ORANGE.
- 10) BARRICADE STRIPES ARE TO BE SLOPED DOWNWARD IN THE DIRECTION OF TRAFFIC FLOW.
- 11) ALL TRAFFIC CONTROL DRUMS ARE SPACED AT 50-FEET UNLESS OTHERWISE NOTED.
- 12) BEGIN EACH STAGE BY COMPLETING PAVEMENT MARKING AND SIGNAGE FIRST.
- 13) FOR SIGNS MOUNTED ON PORTABLE SIGN SUPPORTS, USE SUPPORTS THAT PROVIDE A MINIMUM OF 5 FEET FROM THE BOTTOM OF THE SIGN TO THE ADJACENT PAVEMENT.

LEGEND

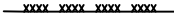
- TYPE III BARRICADE
- TYPE III BARRICADE WTH ATTACHED SIGN
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE C STEADY BURN LIGHT
- DIRECTION OF TRAFFIC
- SIGN ON PERMANENT SUPPORT
- SIGN ON TEMPORARY SUPPORT
- PORTABLE CHANGEABLE MESSAGE BOARD
- TYPE A WARNING LIGHT (FLASHING)



FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



REMOVE PAVEMENT MARKING



SAW CUT

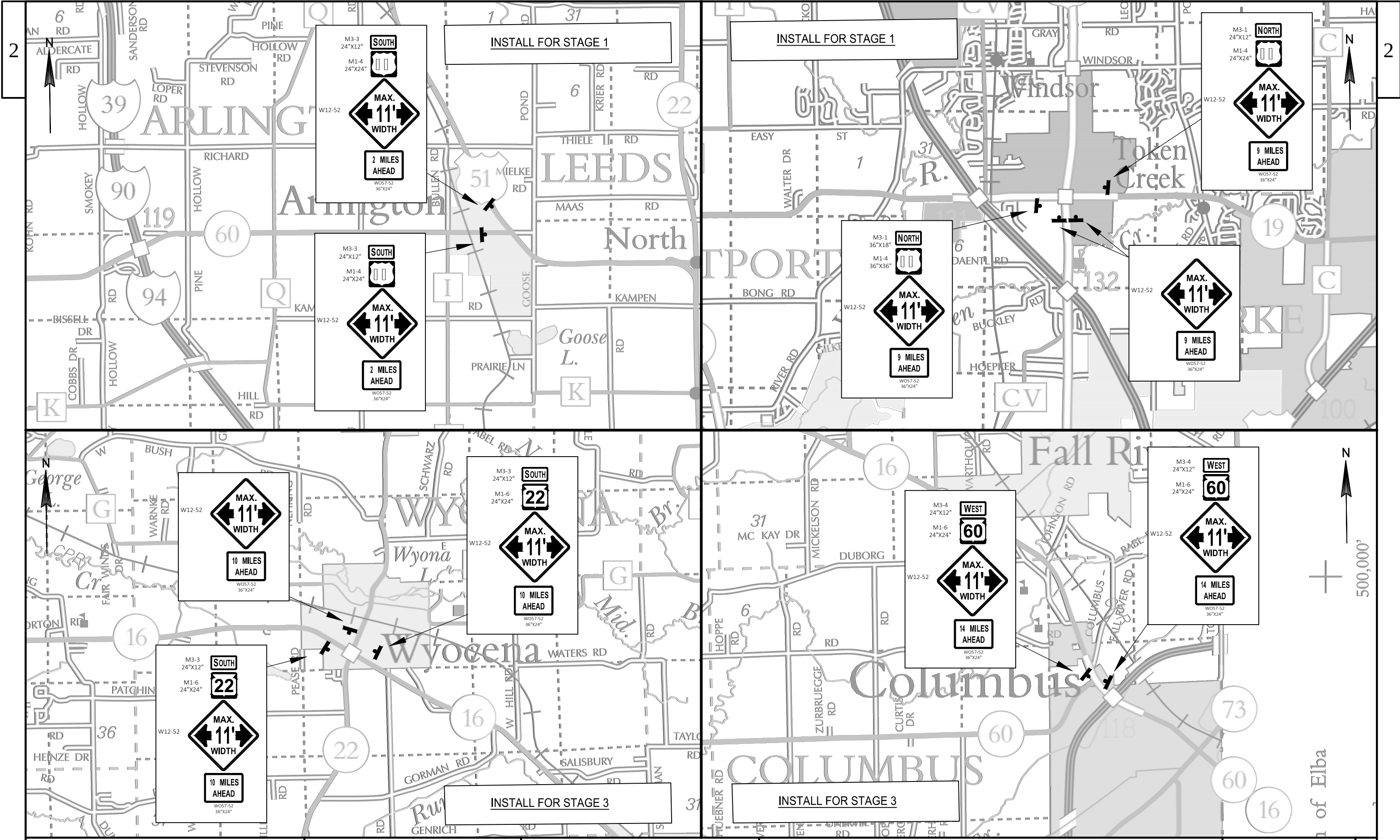
PCMS MESSAGES

| STAGE                       | USH 51/STH 60 EB    |                        | USH 51 NB           |                        | STH 60 WB           |                        | STH 22 SB           |                        |
|-----------------------------|---------------------|------------------------|---------------------|------------------------|---------------------|------------------------|---------------------|------------------------|
|                             | PHASE 1 (2 SEC.)    | PHASE 2 (2 SEC.)       | PHASE 1 (2 SEC.)    | PHASE 2 (2 SEC.)       | PHASE 1 (2 SEC.)    | PHASE 2 (2 SEC.)       | PHASE 1 (2 SEC.)    | PHASE 2 (2 SEC.)       |
| 7 DAYS PRIOR TO STAGE 1     | ROAD WORK BEGINS    | DAY:XXX<br>DATE: XX/XX | ROAD WORK BEGINS    | DAY:XXX<br>DATE: XX/XX | ROAD WORK BEGINS    | DAY:XXX<br>DATE: XX/XX | ROAD WORK BEGINS    | DAY:XXX<br>DATE: XX/XX |
| FIRST 7 DAYS DURING STAGE 1 | ROAD CLOSED AHEAD   | FOLLOW DETOUR          | ROAD CLOSED AHEAD   | FOLLOW DETOUR          | ROAD CLOSED AHEAD   | FOLLOW DETOUR          | ROAD CLOSED AHEAD   | FOLLOW DETOUR          |
| FIRST 7 DAYS DURING STAGE 3 | --                  | --                     | NEW TRAFFIC PATTERN | ROUND-ABOUT AHEAD      | NEW TRAFFIC PATTERN | ROUND-ABOUT AHEAD      | NEW TRAFFIC PATTERN | ROUND-ABOUT AHEAD      |
| FIRST 7 DAYS DURING STAGE 4 | NEW TRAFFIC PATTERN | ROUND-ABOUT AHEAD      | --                  | --                     | --                  | --                     | --                  | --                     |

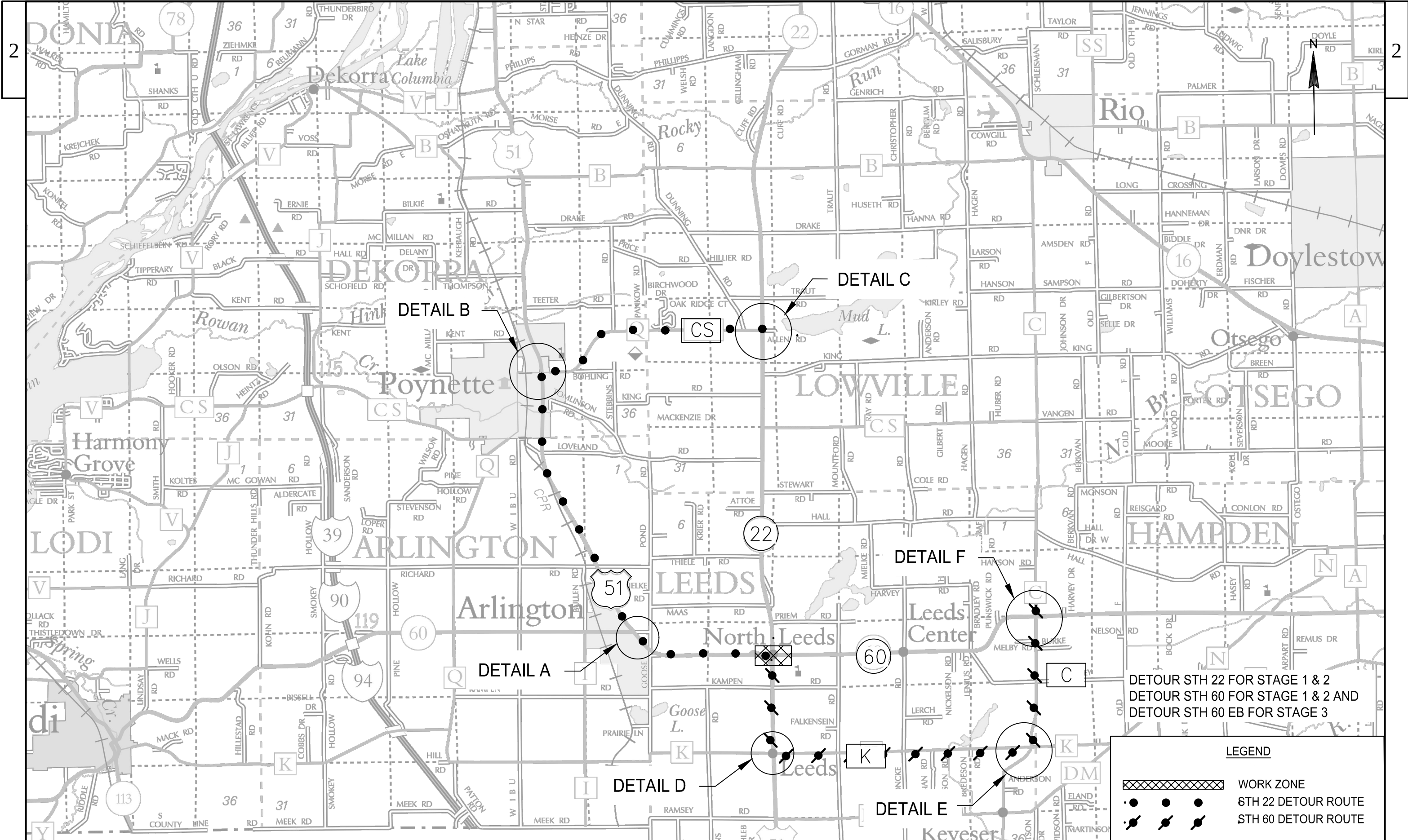
WORK ZONE PAVEMENT MARKINGS

- CONTINUOUS DOUBLE YELLOW, 4-INCH
- CONTINUOUS YELLOW, 4-INCH
- CONTINUOUS WHITE, 4-INCH
- TPM      TEMPORARY MARKING LINE PAINT
- TPMRT    TEMPORARY MARKING LINE REMOVABLE TAPE

SEE DETOUR AND TRAFFIC CONTROL SHEETS FOR PCMS LOCATION







PROJECT NO:6020-00-70

HWY:USH 51

COUNTY:COLUMBIA

DETOUR PLAN OVERVIEW SHEET

SHEET

E

FILE NAME : \\FTIWMAD7P3158\\N3PUBLIC\\PDS\\C3D\\60200000\\SHEETS\\PLAN\\027001.DT.DWG  
LAYOUT NAME : - \*\*\*\*

PLOT DATE : 8/21/2019 9:36 AM

PLOT BY : PAYNE, GREGORY A

PLOT NAME :

PLOT SCALE :

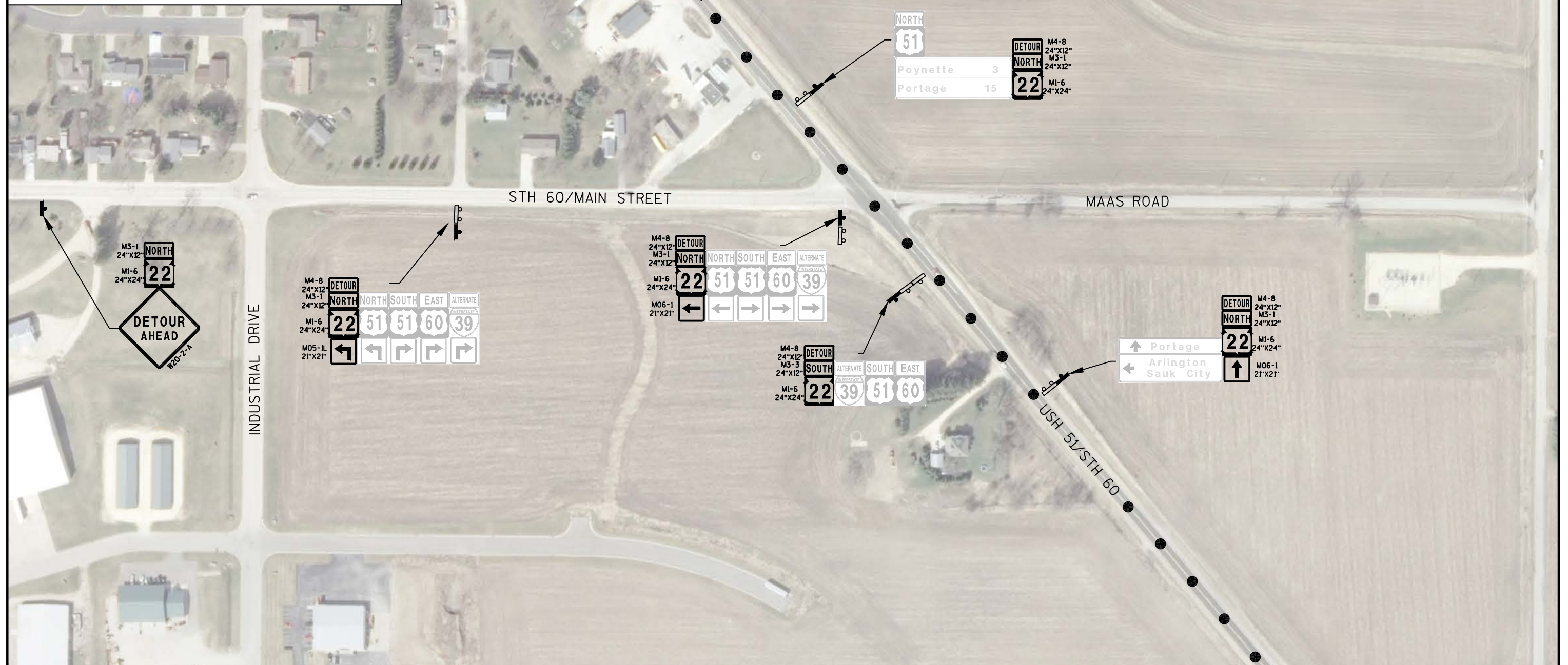
WISDOT/CADDs SHEET 42



## LEGEND

- ● DETOUR ROUTE
- ⏏ ⏏ EXISTING SIGN MOUNTED ON POST(S)
- ⏏ ⏏ PROPOSED SIGN MOUNTED ON POST(S)
- 60 NEW SIGN
- COUNTY K EXISTING SIGN

ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.



PROJECT NO: 6020-00-70

HWY: USH 51

COUNTY: COLUMBIA

STH 22 DETOUR - DETAIL A (STAGE 1 & 2)

SHEET

E

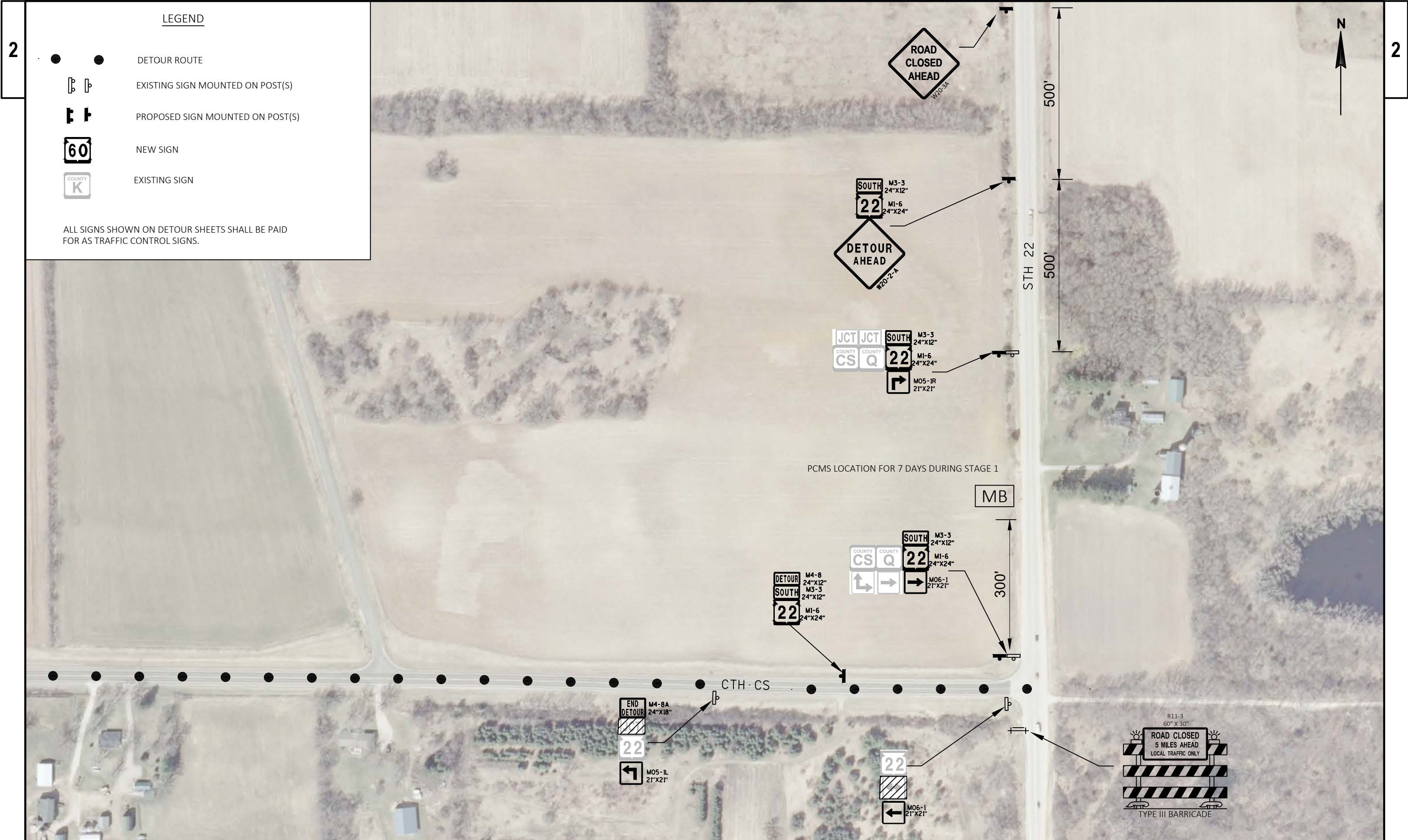


|                                                                                   |                                  |
|-----------------------------------------------------------------------------------|----------------------------------|
|  | DETOUR ROUTE                     |
|  | EXISTING SIGN MOUNTED ON POST(S) |
|  | PROPOSED SIGN MOUNTED ON POST(S) |
|  | NEW SIGN                         |
|  | EXISTING SIGN                    |

ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.







2

● ●

DETOUR ROUTE

⌋ ⌋

EXISTING SIGN MOUNTED ON POST(S)

⌋ ⌋

PROPOSED SIGN MOUNTED ON POST(S)

60

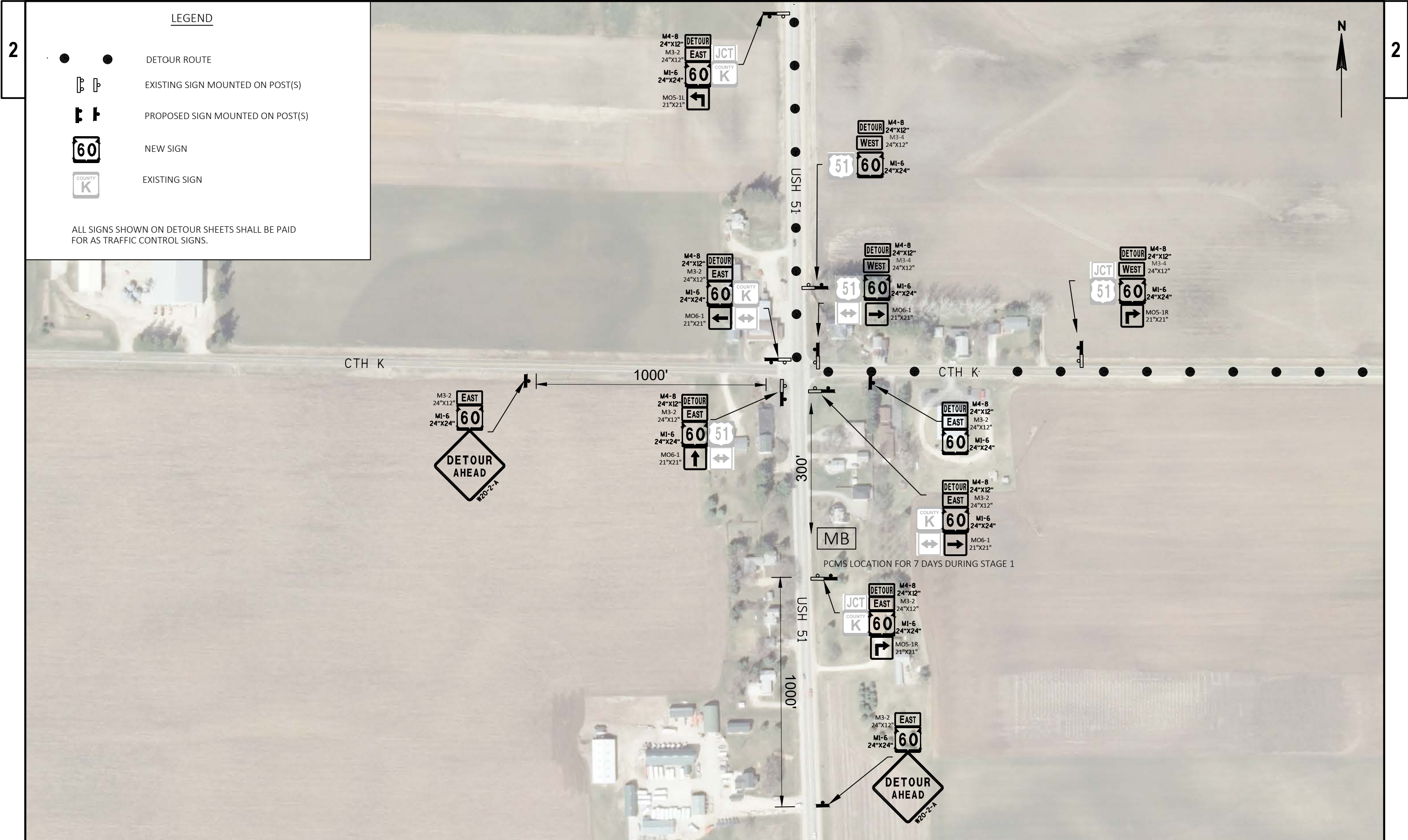
NEW SIGN

COUNTY K

EXISTING SIGN

ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.





LEGEND

- ● DETOUR ROUTE
- ⏏ ⏏ EXISTING SIGN MOUNTED ON POST(S)
- ⏏ ⏏ PROPOSED SIGN MOUNTED ON POST(S)
- 60 NEW SIGN
- COUNTY K EXISTING SIGN

ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.



LEGEND

- ● DETOUR ROUTE
- ⌵ ⌵ EXISTING SIGN MOUNTED ON POST(S)
- ⌵ ⌵ PROPOSED SIGN MOUNTED ON POST(S)
- 60 NEW SIGN
- COUNTY K EXISTING SIGN

ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.

PROJECT NO: 6020-00-70

HWY: USH 51

COUNTY: COLUMBIA

STH 60 DETOUR - DETAIL E (STAGE 1 & 2)

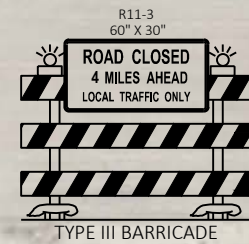
SHEET

E





- ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.



СТН С

STH 60

500'

500'

# I



LEGEND

- ● DETOUR ROUTE
- ⏏ ⏏ EXISTING SIGN MOUNTED ON POST(S)
- ⏏ ⏏ PROPOSED SIGN MOUNTED ON POST(S)
- 60 NEW SIGN
- COUNTY K EXISTING SIGN

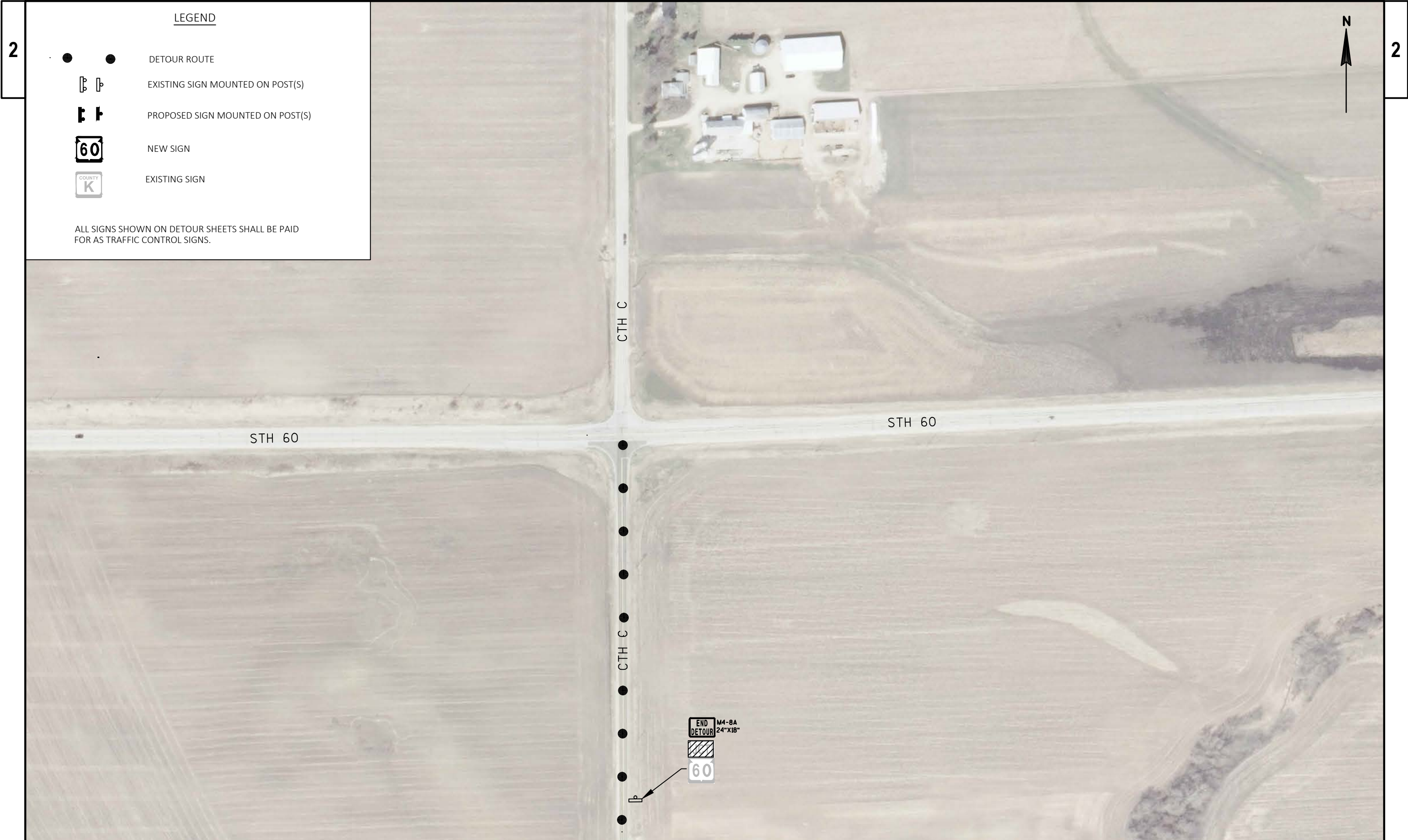
ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.





LEGEND

ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.



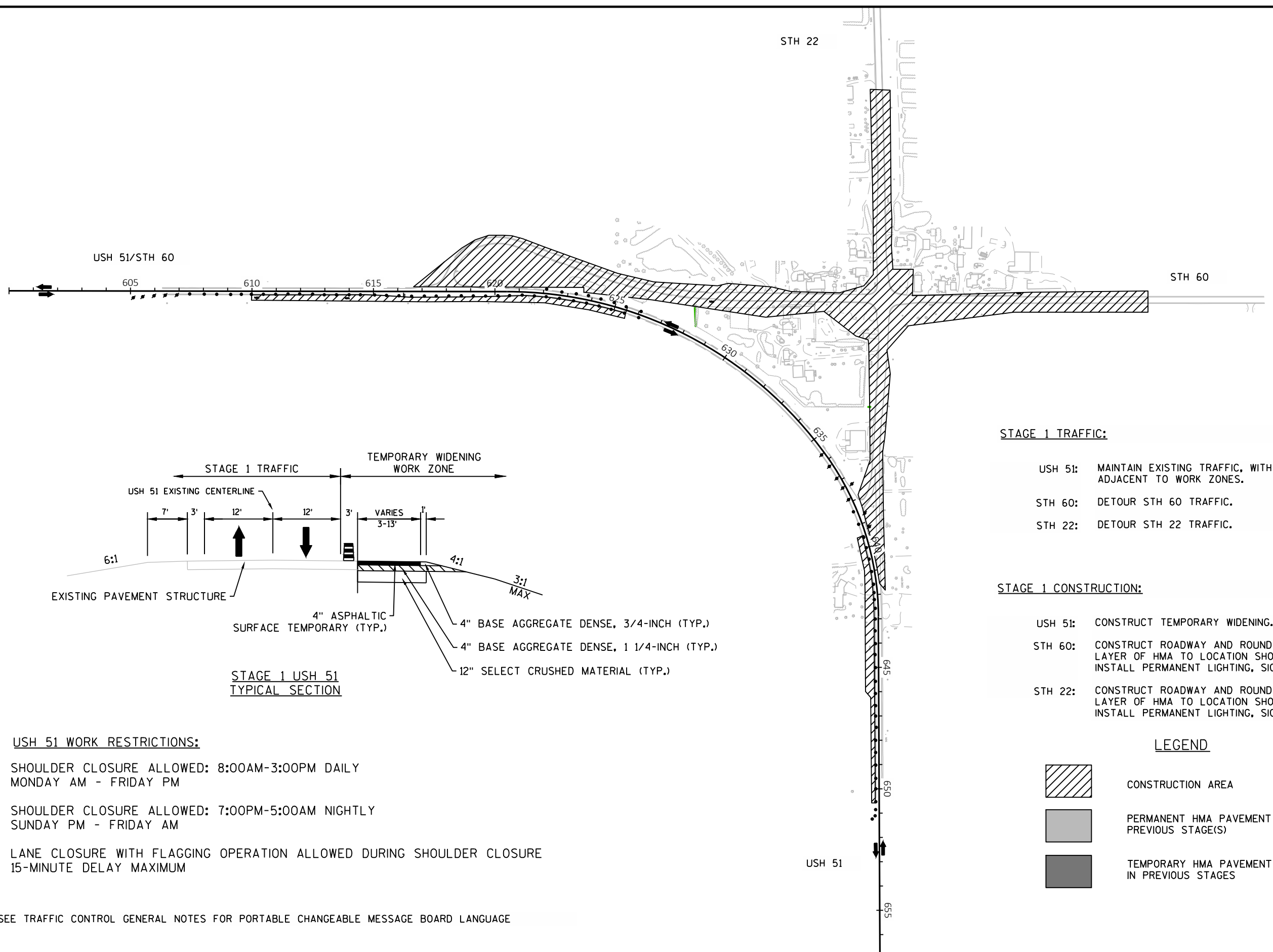
LEGEND

- ● DETOUR ROUTE
- ⌐ ⌐ EXISTING SIGN MOUNTED ON POST(S)
- ⌐ ⌐ PROPOSED SIGN MOUNTED ON POST(S)
- 60 NEW SIGN
- COUNTY K EXISTING SIGN

ALL SIGNS SHOWN ON DETOUR SHEETS SHALL BE PAID FOR AS TRAFFIC CONTROL SIGNS.







**STAGE 1 TRAFFIC:**

- USH 51: MAINTAIN EXISTING TRAFFIC, WITH CLOSED RIGHT SHOULDER ADJACENT TO WORK ZONES.
- STH 60: DETOUR STH 60 TRAFFIC.
- STH 22: DETOUR STH 22 TRAFFIC.

**STAGE 1 CONSTRUCTION:**

- USH 51: CONSTRUCT TEMPORARY WIDENING.
- STH 60: CONSTRUCT ROADWAY AND ROUNDABOUT. CONSTRUCT UPPER LAYER OF HMA TO LOCATION SHOWN IN STAGING PLAN. INSTALL PERMANENT LIGHTING, SIGNAGE AND MARKING.
- STH 22: CONSTRUCT ROADWAY AND ROUNDABOUT. CONSTRUCT UPPER LAYER OF HMA TO LOCATION SHOWN IN STAGING PLAN. INSTALL PERMANENT LIGHTING, SIGNAGE AND MARKING.

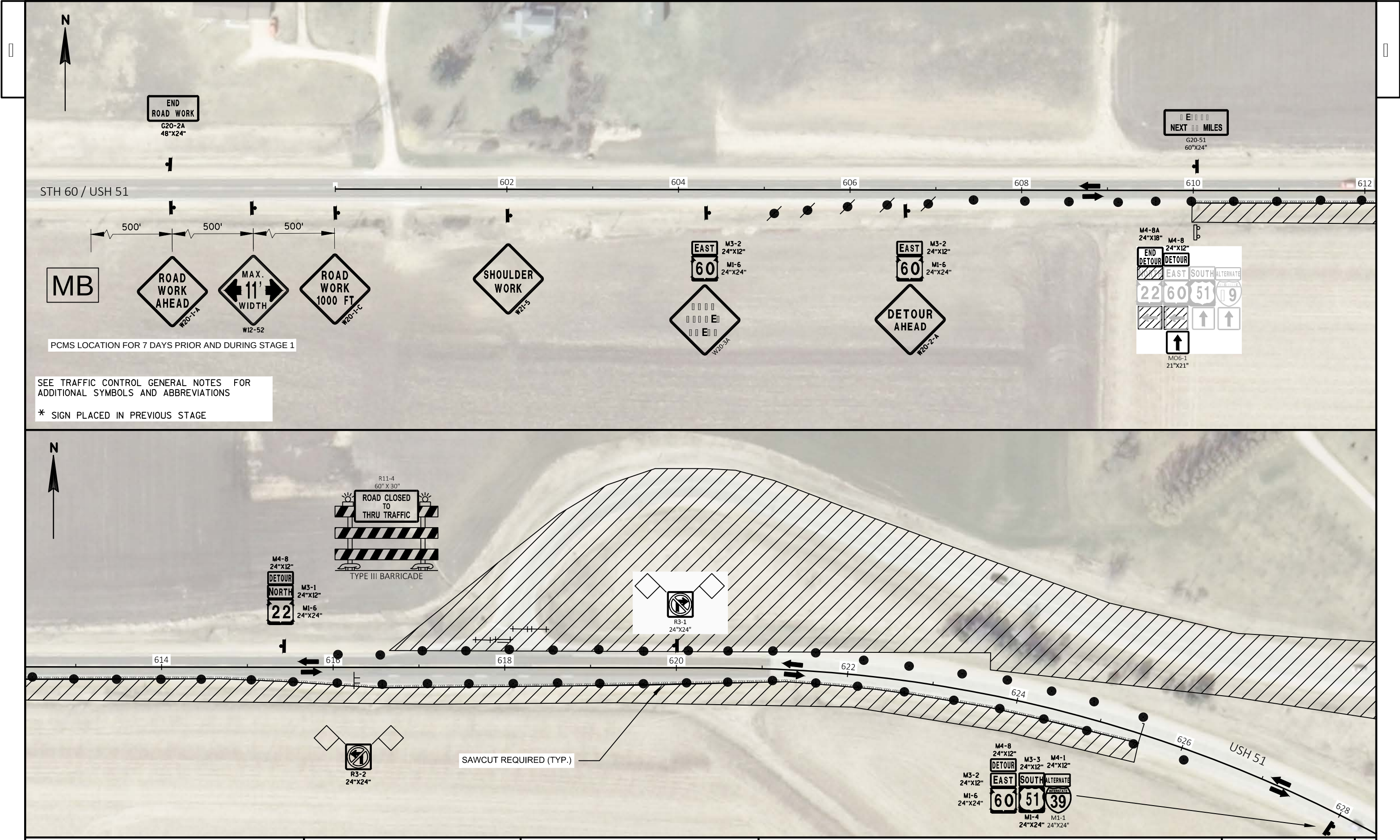
**LEGEND**

-  CONSTRUCTION AREA
-  PERMANENT HMA PAVEMENT PLACED IN PREVIOUS STAGE(S)
-  TEMPORARY HMA PAVEMENT PLACED IN PREVIOUS STAGES

**USH 51 WORK RESTRICTIONS:**

- SHOULDER CLOSURE ALLOWED: 8:00AM-3:00PM DAILY  
MONDAY AM - FRIDAY PM
- SHOULDER CLOSURE ALLOWED: 7:00PM-5:00AM NIGHTLY  
SUNDAY PM - FRIDAY AM
- LANE CLOSURE WITH FLAGGING OPERATION ALLOWED DURING SHOULDER CLOSURE  
15-MINUTE DELAY MAXIMUM

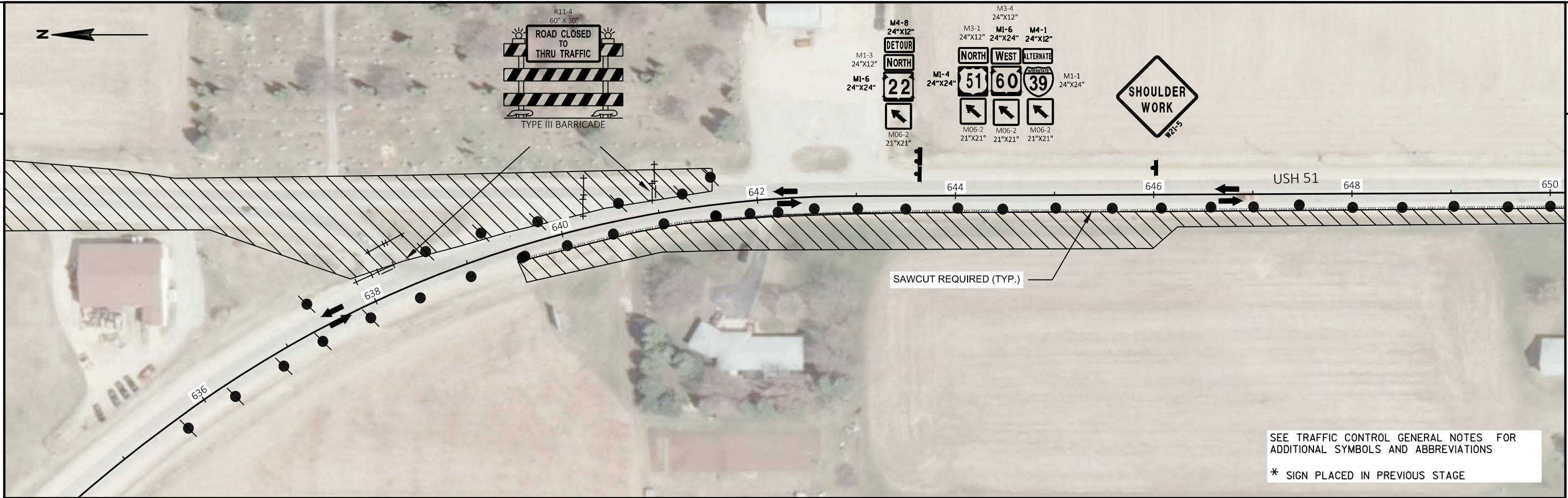
SEE TRAFFIC CONTROL GENERAL NOTES FOR PORTABLE CHANGEABLE MESSAGE BOARD LANGUAGE



SEE TRAFFIC CONTROL GENERAL NOTES FOR  
ADDITIONAL SYMBOLS AND ABBREVIATIONS

\* SIGN PLACED IN PREVIOUS STAGE





|                        |             |                  |                                    |         |
|------------------------|-------------|------------------|------------------------------------|---------|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | TRAFFIC CONTROL - STAGE 1 (USH 51) | SHEET E |
|------------------------|-------------|------------------|------------------------------------|---------|





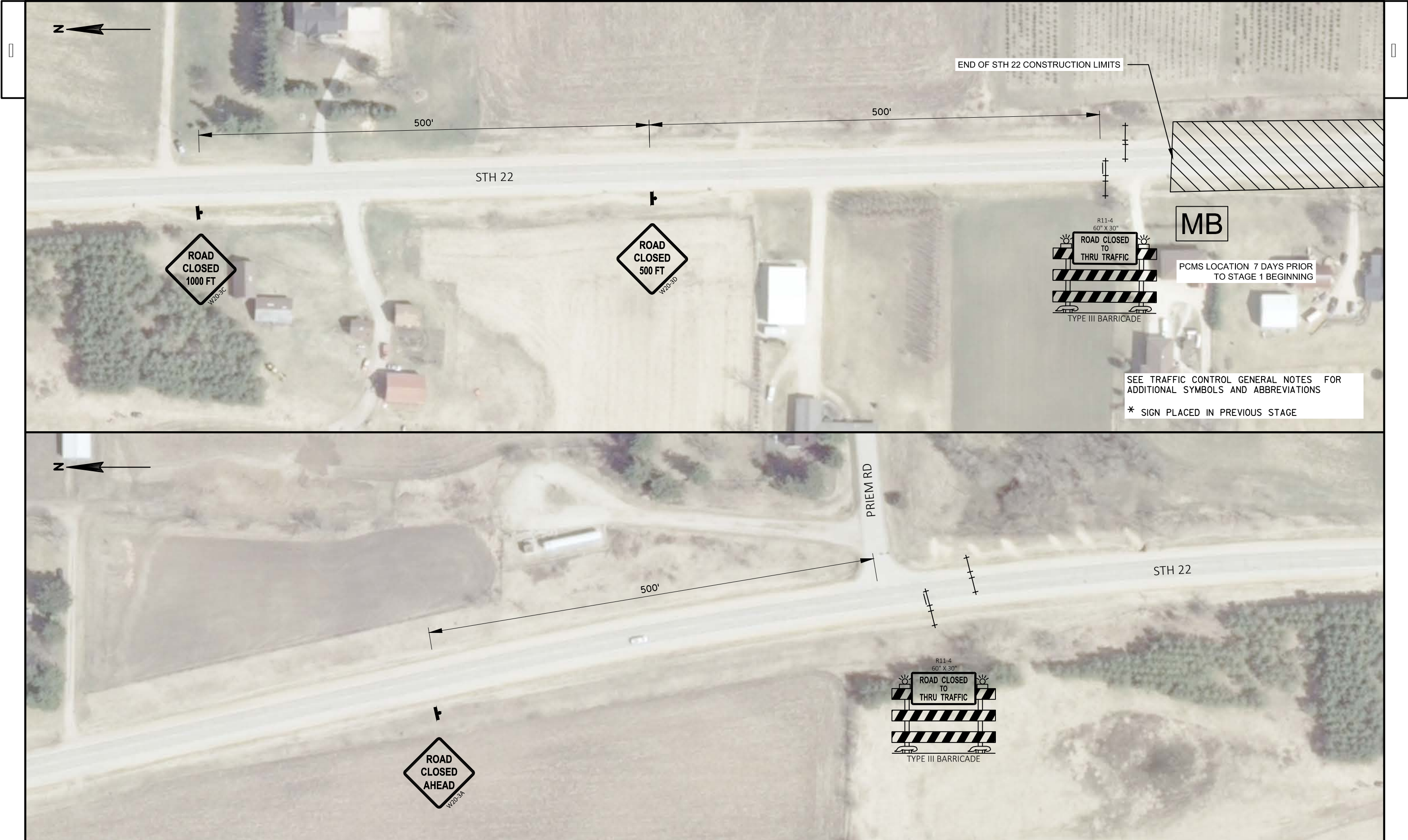
SEE TRAFFIC CONTROL GENERAL NOTES FOR  
ADDITIONAL SYMBOLS AND ABBREVIATIONS

\* SIGN PLACED IN PREVIOUS STAGE



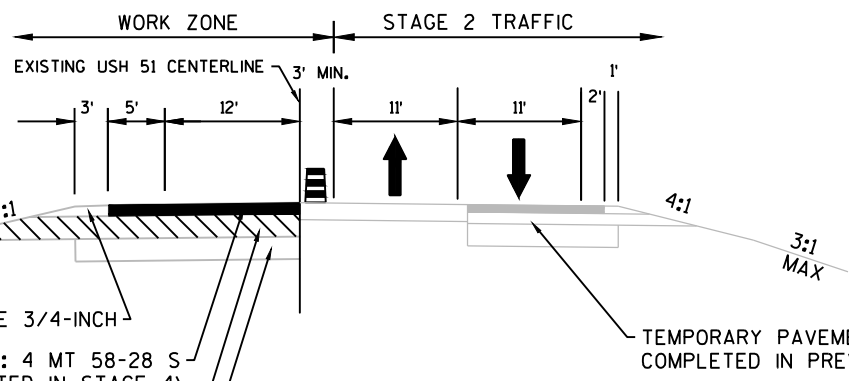
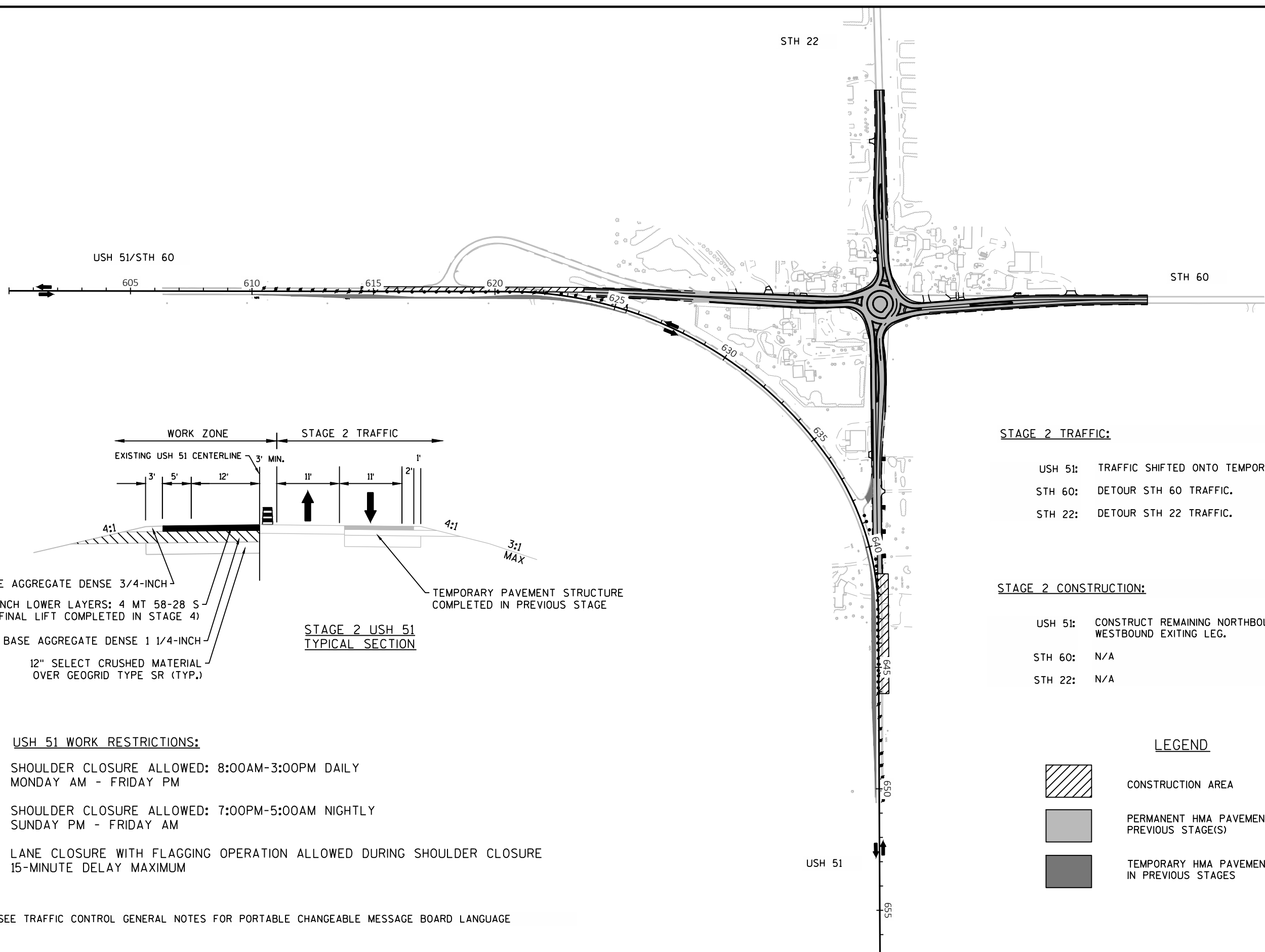
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|------------------------|-------------|------------------|------------------------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | TRAFFIC CONTROL - STAGE 1 (STH 60) | SHEET | E |
|------------------------|-------------|------------------|------------------------------------|-------|---|





|                        |             |                  |                                    |       |   |
|------------------------|-------------|------------------|------------------------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | TRAFFIC CONTROL - STAGE 1 (STH 22) | SHEET | E |
|------------------------|-------------|------------------|------------------------------------|-------|---|





**STAGE 2 TRAFFIC:**

- USH 51: TRAFFIC SHIFTED ONTO TEMPORARY PAVEMENT.
- STH 60: DETOUR STH 60 TRAFFIC.
- STH 22: DETOUR STH 22 TRAFFIC.

**STAGE 2 CONSTRUCTION:**

- USH 51: CONSTRUCT REMAINING NORTHBOUND APPROACH LEG AND WESTBOUND EXITING LEG.
- STH 60: N/A
- STH 22: N/A

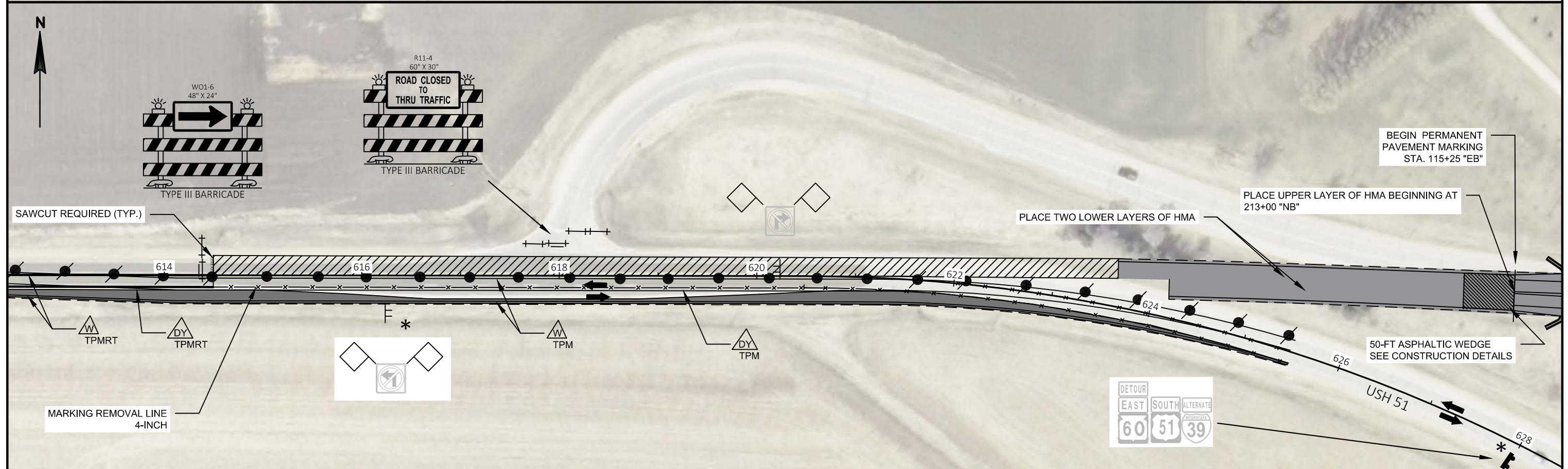
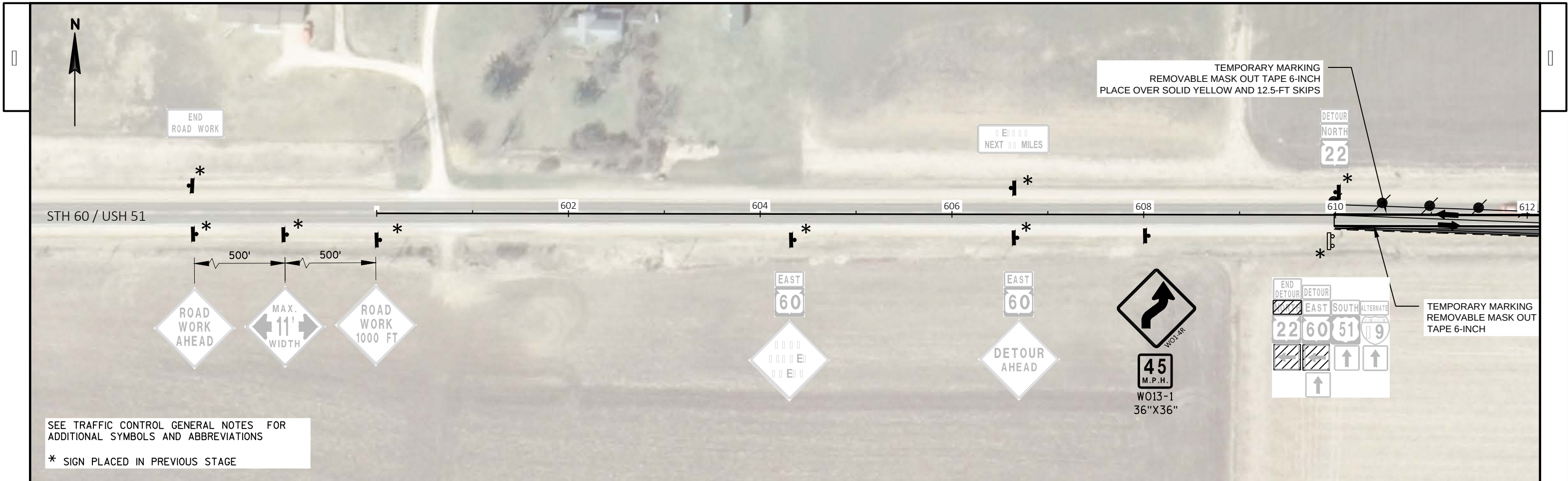
**LEGEND**

-  CONSTRUCTION AREA
-  PERMANENT HMA PAVEMENT PLACED IN PREVIOUS STAGE(S)
-  TEMPORARY HMA PAVEMENT PLACED IN PREVIOUS STAGES

**USH 51 WORK RESTRICTIONS:**

- SHOULDER CLOSURE ALLOWED: 8:00AM-3:00PM DAILY  
MONDAY AM - FRIDAY PM
- SHOULDER CLOSURE ALLOWED: 7:00PM-5:00AM NIGHTLY  
SUNDAY PM - FRIDAY AM
- LANE CLOSURE WITH FLAGGING OPERATION ALLOWED DURING SHOULDER CLOSURE  
15-MINUTE DELAY MAXIMUM

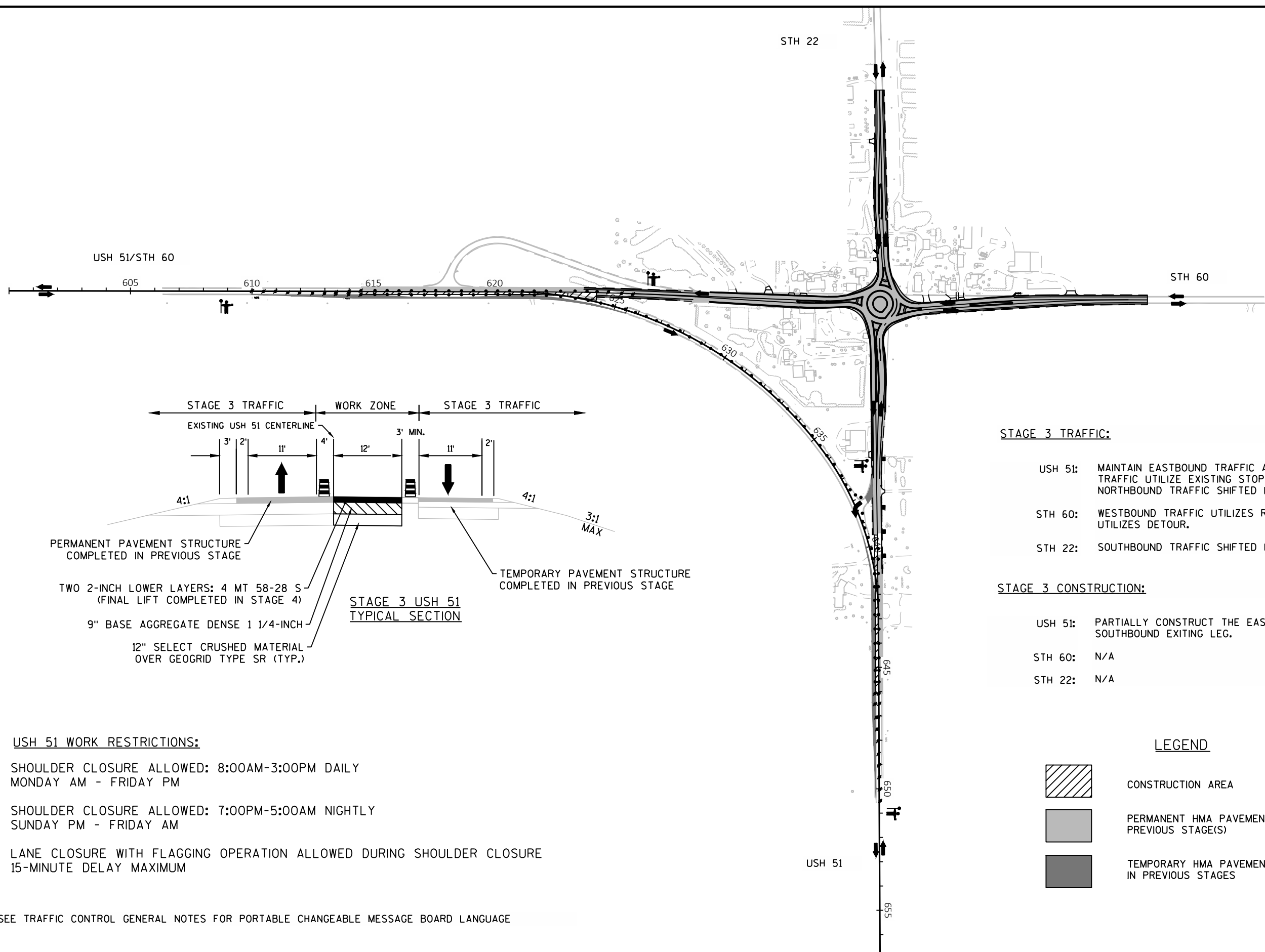
SEE TRAFFIC CONTROL GENERAL NOTES FOR PORTABLE CHANGEABLE MESSAGE BOARD LANGUAGE



|                        |             |                  |                                    |         |
|------------------------|-------------|------------------|------------------------------------|---------|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | TRAFFIC CONTROL - STAGE 2 (USH 51) | SHEET E |
|------------------------|-------------|------------------|------------------------------------|---------|







STAGE 3 TRAFFIC:

- USH 51: MAINTAIN EASTBOUND TRAFFIC AT EXISTING LOCATION. SOUTHBOUND TRAFFIC UTILIZE EXISTING STOP SIGN AT USH 51 INTERSECTION. NORTHBOUND TRAFFIC SHIFTED INTO ROUNDABOUT.
- STH 60: WESTBOUND TRAFFIC UTILIZES ROUNDABOUT. EASTBOUND TRAFFIC UTILIZES DETOUR.
- STH 22: SOUTHBOUND TRAFFIC SHIFTED INTO ROUNDABOUT.

STAGE 3 CONSTRUCTION:

- USH 51: PARTIALLY CONSTRUCT THE EASTBOUND APPROACH LEG AND SOUTHBOUND EXITING LEG.
- STH 60: N/A
- STH 22: N/A

LEGEND

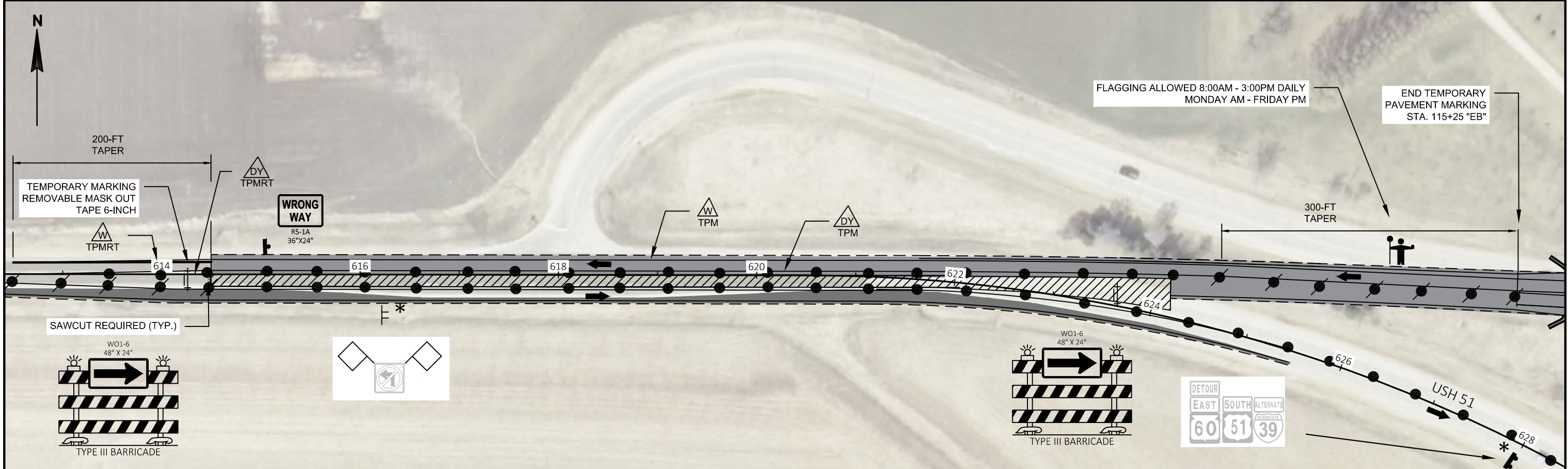
-  CONSTRUCTION AREA
-  PERMANENT HMA PAVEMENT PLACED IN PREVIOUS STAGE(S)
-  TEMPORARY HMA PAVEMENT PLACED IN IN PREVIOUS STAGES

USH 51 WORK RESTRICTIONS:

- SHOULDER CLOSURE ALLOWED: 8:00AM-3:00PM DAILY  
MONDAY AM - FRIDAY PM
- SHOULDER CLOSURE ALLOWED: 7:00PM-5:00AM NIGHTLY  
SUNDAY PM - FRIDAY AM
- LANE CLOSURE WITH FLAGGING OPERATION ALLOWED DURING SHOULDER CLOSURE  
15-MINUTE DELAY MAXIMUM

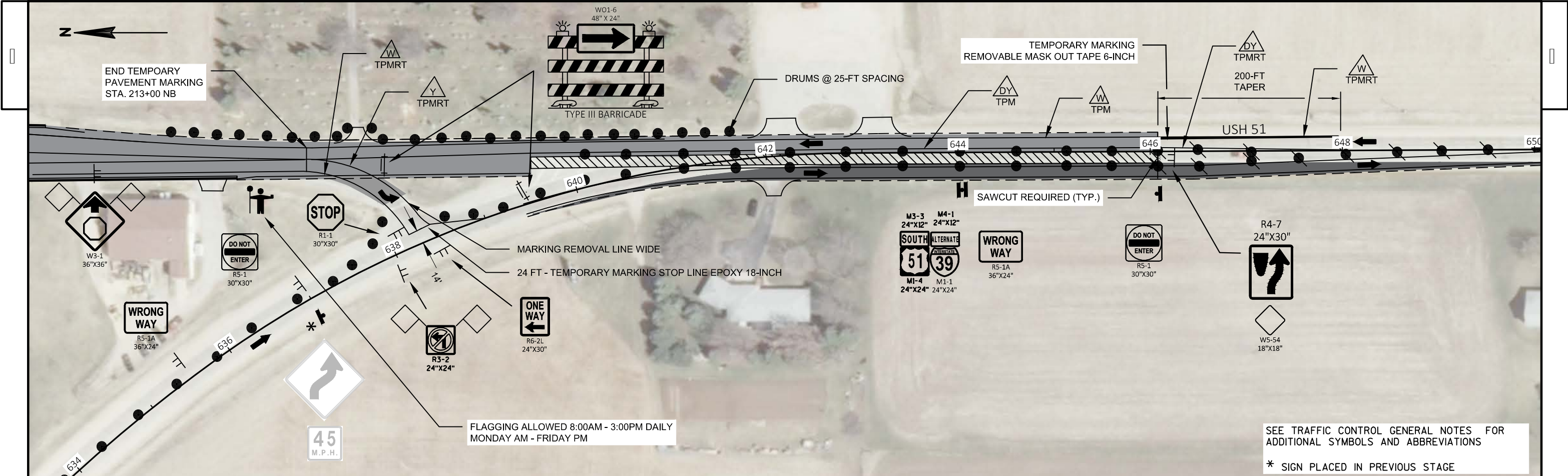
SEE TRAFFIC CONTROL GENERAL NOTES FOR PORTABLE CHANGEABLE MESSAGE BOARD LANGUAGE





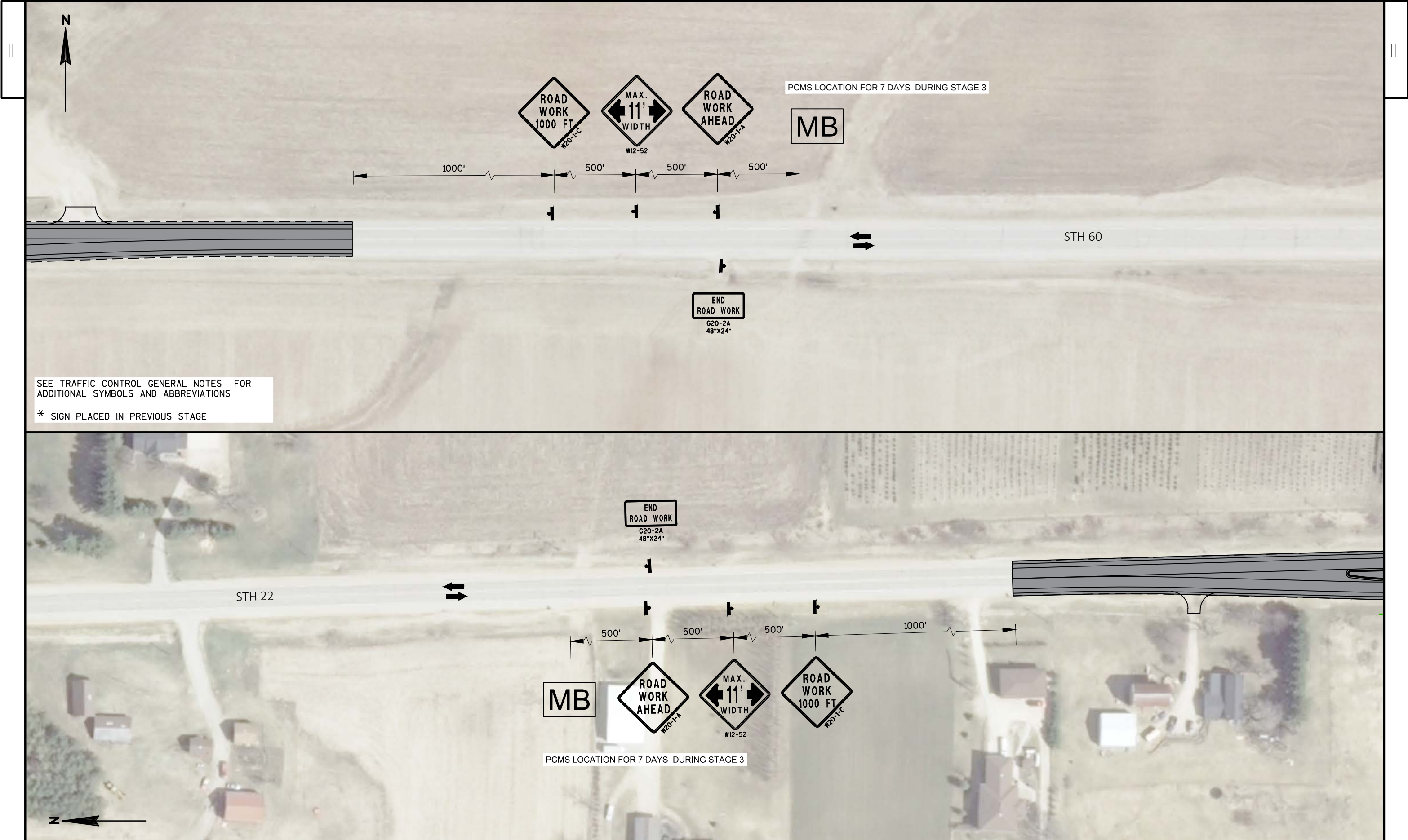
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|------------------------|-------------|------------------|------------------------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | TRAFFIC CONTROL - STAGE 3 (USH 51) | SHEET | E |
|------------------------|-------------|------------------|------------------------------------|-------|---|

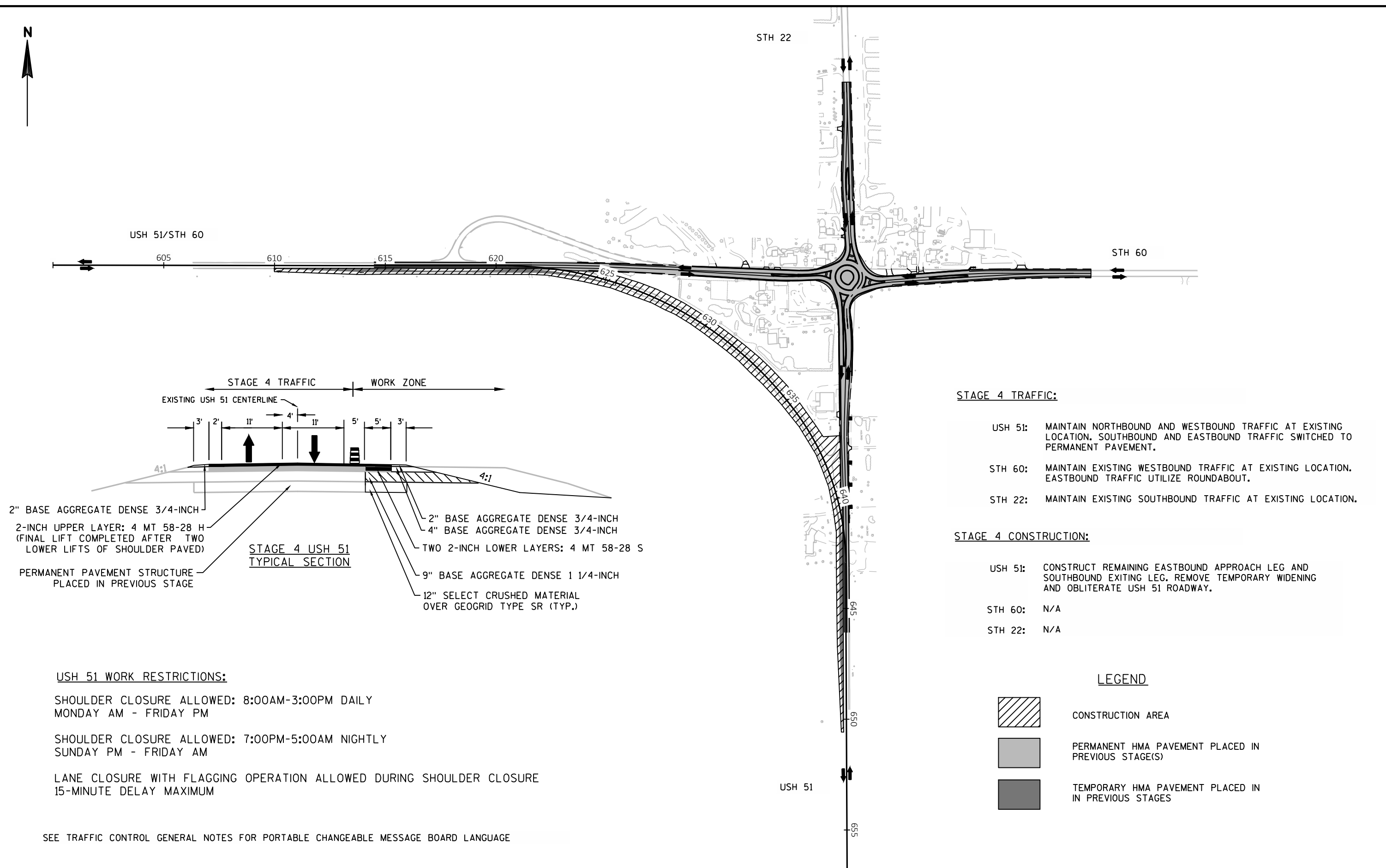




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|------------------------|-------------|------------------|------------------------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | TRAFFIC CONTROL - STAGE 3 (USH 51) | SHEET | E |
|------------------------|-------------|------------------|------------------------------------|-------|---|







USH 51 WORK RESTRICTIONS:

SHOULDER CLOSURE ALLOWED: 8:00AM-3:00PM DAILY  
MONDAY AM - FRIDAY PM

SHOULDER CLOSURE ALLOWED: 7:00PM-5:00AM NIGHTLY  
SUNDAY PM - FRIDAY AM

LANE CLOSURE WITH FLAGGING OPERATION ALLOWED DURING SHOULDER CLOSURE  
15-MINUTE DELAY MAXIMUM

SEE TRAFFIC CONTROL GENERAL NOTES FOR PORTABLE CHANGEABLE MESSAGE BOARD LANGUAGE

STAGE 4 TRAFFIC:

- USH 51: MAINTAIN NORTHBOUND AND WESTBOUND TRAFFIC AT EXISTING LOCATION. SOUTHBOUND AND EASTBOUND TRAFFIC SWITCHED TO PERMANENT PAVEMENT.
- STH 60: MAINTAIN EXISTING WESTBOUND TRAFFIC AT EXISTING LOCATION. EASTBOUND TRAFFIC UTILIZE ROUNDABOUT.
- STH 22: MAINTAIN EXISTING SOUTHBOUND TRAFFIC AT EXISTING LOCATION.

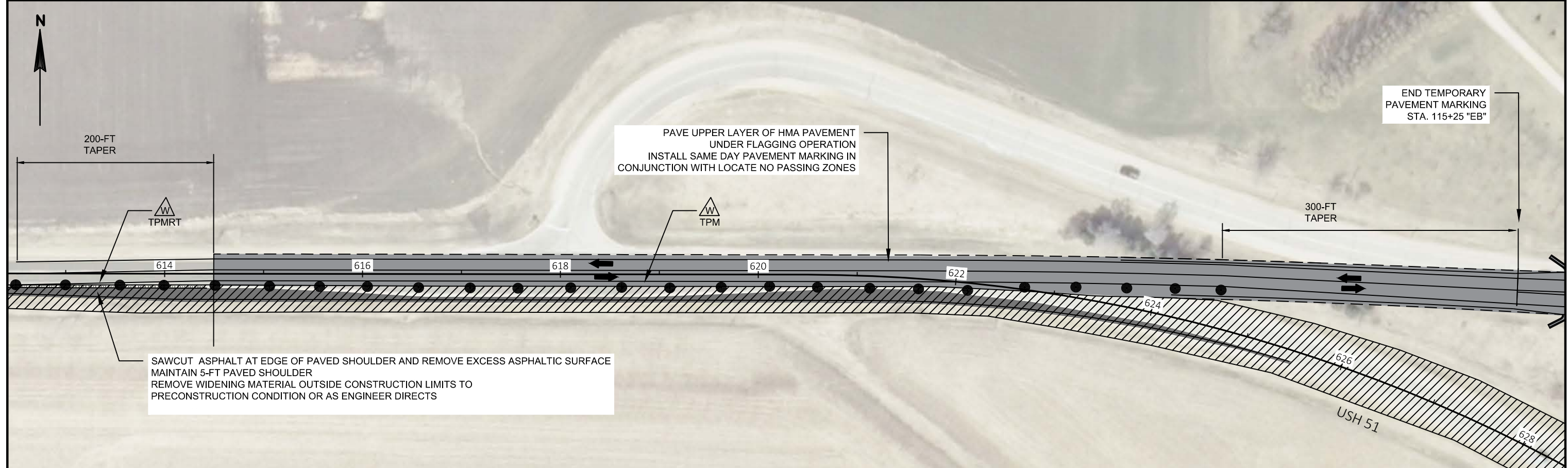
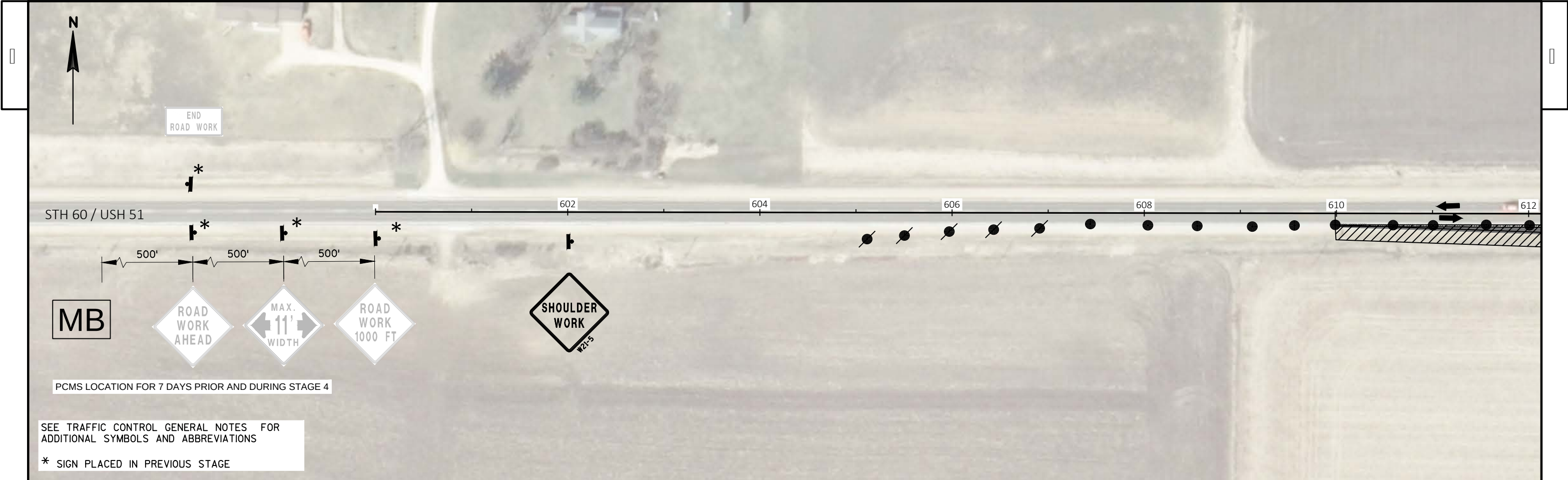
STAGE 4 CONSTRUCTION:

- USH 51: CONSTRUCT REMAINING EASTBOUND APPROACH LEG AND SOUTHBOUND EXITING LEG. REMOVE TEMPORARY WIDENING AND OBLITERATE USH 51 ROADWAY.
- STH 60: N/A
- STH 22: N/A

LEGEND

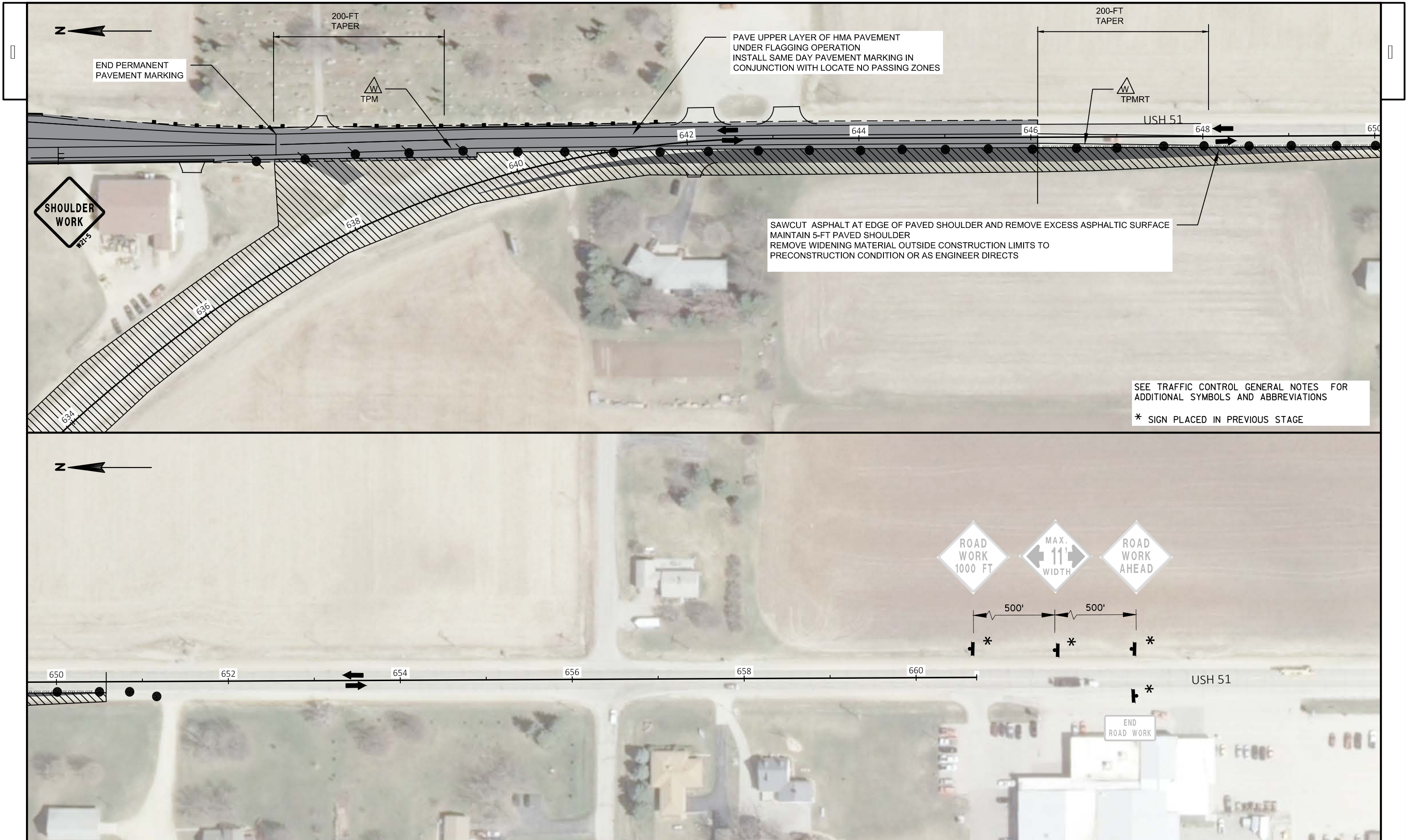
- CONSTRUCTION AREA
- PERMANENT HMA PAVEMENT PLACED IN PREVIOUS STAGE(S)
- TEMPORARY HMA PAVEMENT PLACED IN IN PREVIOUS STAGES



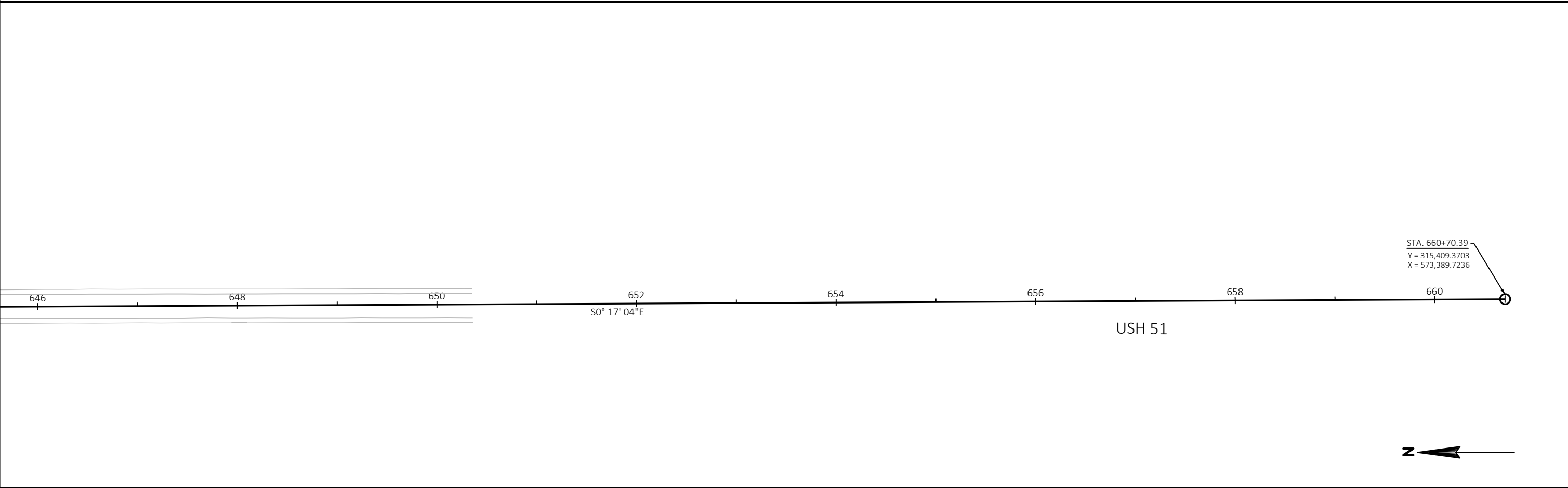
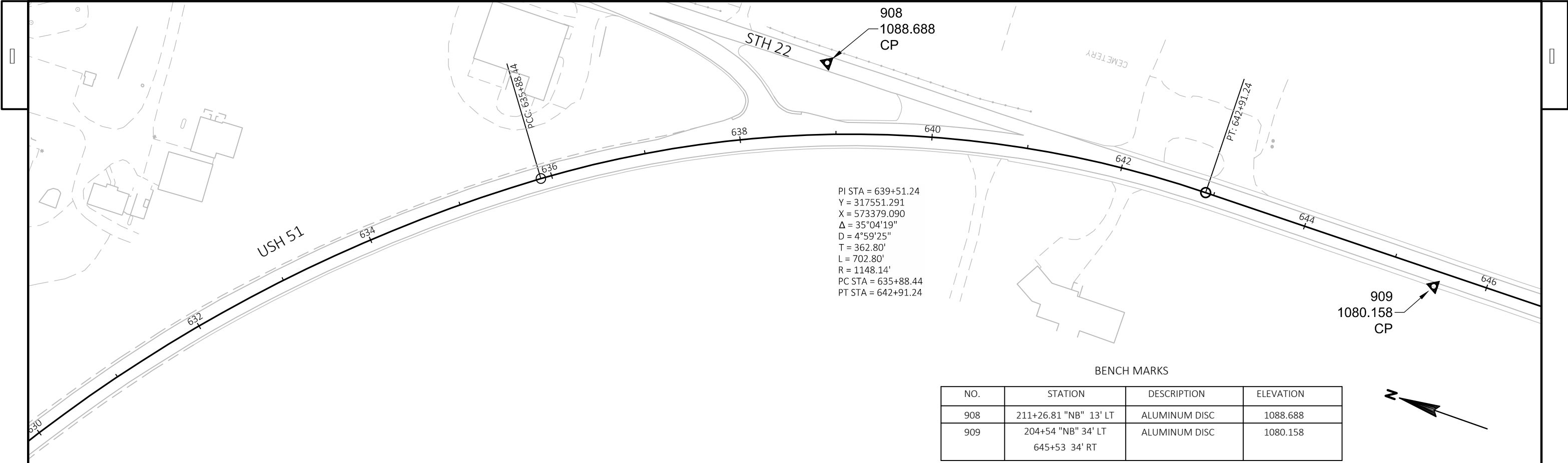


|                        |             |                  |                                    |       |   |
|------------------------|-------------|------------------|------------------------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | TRAFFIC CONTROL - STAGE 4 (USH 51) | SHEET | E |
|------------------------|-------------|------------------|------------------------------------|-------|---|



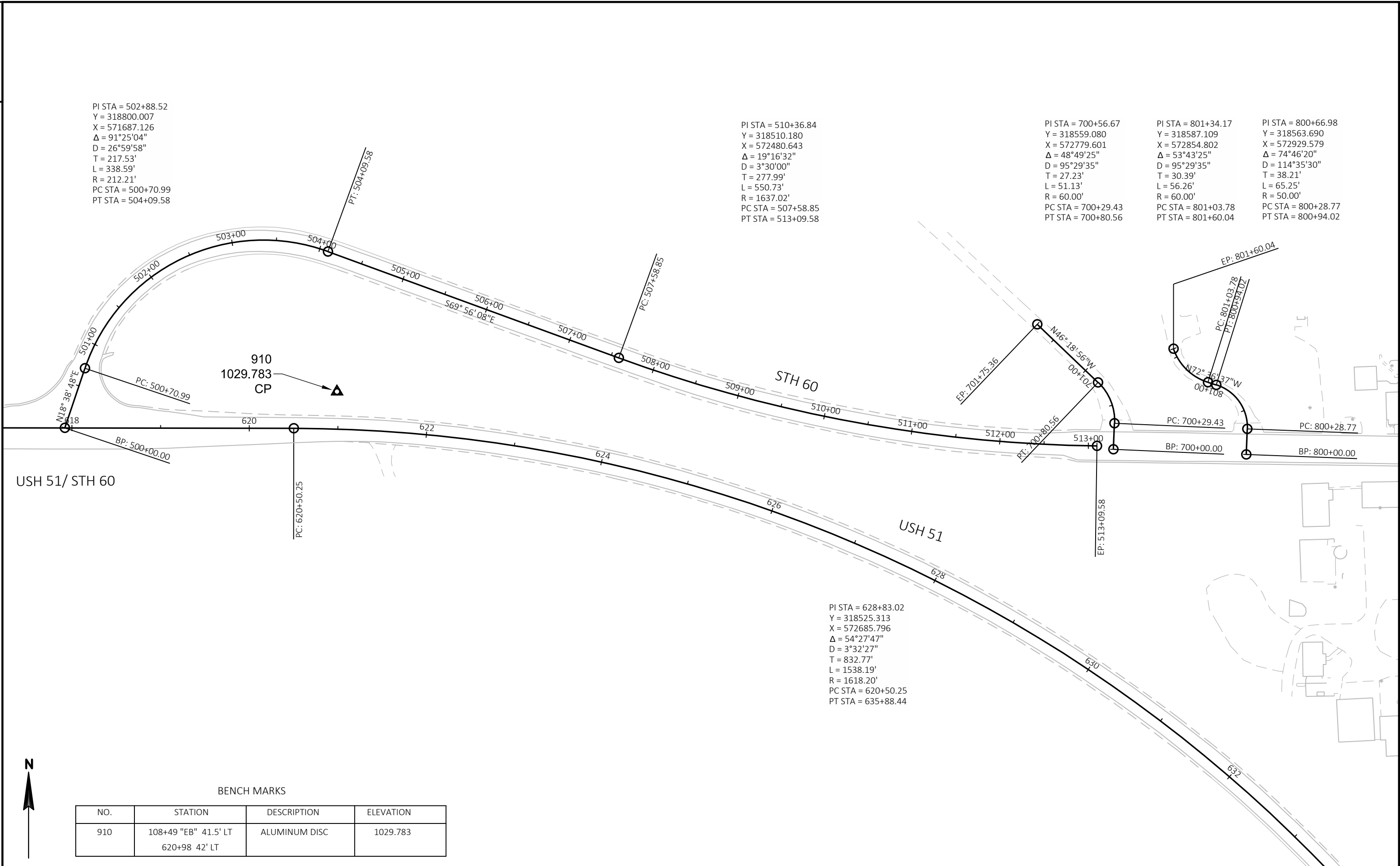






|                        |             |                  |                   |       |   |
|------------------------|-------------|------------------|-------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | ALIGNMENT DETAILS | SHEET | E |
|------------------------|-------------|------------------|-------------------|-------|---|





PI STA = 502+88.52  
Y = 318800.007  
X = 571687.126  
Δ = 91°25'04"  
D = 26°59'58"  
T = 217.53'  
L = 338.59'  
R = 212.21'  
PC STA = 500+70.99  
PT STA = 504+09.58

PI STA = 510+36.84  
Y = 318510.180  
X = 572480.643  
Δ = 19°16'32"  
D = 3°30'00"  
T = 277.99'  
L = 550.73'  
R = 1637.02'  
PC STA = 507+58.85  
PT STA = 513+09.58

PI STA = 700+56.67  
Y = 318559.080  
X = 572779.601  
Δ = 48°49'25"  
D = 95°29'35"  
T = 27.23'  
L = 51.13'  
R = 60.00'  
PC STA = 700+29.43  
PT STA = 700+80.56

PI STA = 801+34.17  
Y = 318587.109  
X = 572854.802  
Δ = 53°43'25"  
D = 95°29'35"  
T = 30.39'  
L = 56.26'  
R = 60.00'  
PC STA = 801+03.78  
PT STA = 801+60.04

PI STA = 800+66.98  
Y = 318563.690  
X = 572929.579  
Δ = 74°46'20"  
D = 114°35'30"  
T = 38.21'  
L = 65.25'  
R = 50.00'  
PC STA = 800+28.77  
PT STA = 800+94.02

PI STA = 628+83.02  
Y = 318525.313  
X = 572685.796  
Δ = 54°27'47"  
D = 3°32'27"  
T = 832.77'  
L = 1538.19'  
R = 1618.20'  
PC STA = 620+50.25  
PT STA = 635+88.44

BENCH MARKS

| NO. | STATION                               | DESCRIPTION   | ELEVATION |
|-----|---------------------------------------|---------------|-----------|
| 910 | 108+49 "EB" 41.5' LT<br>620+98 42' LT | ALUMINUM DISC | 1029.783  |

PROJECT NO: 6020-00-70

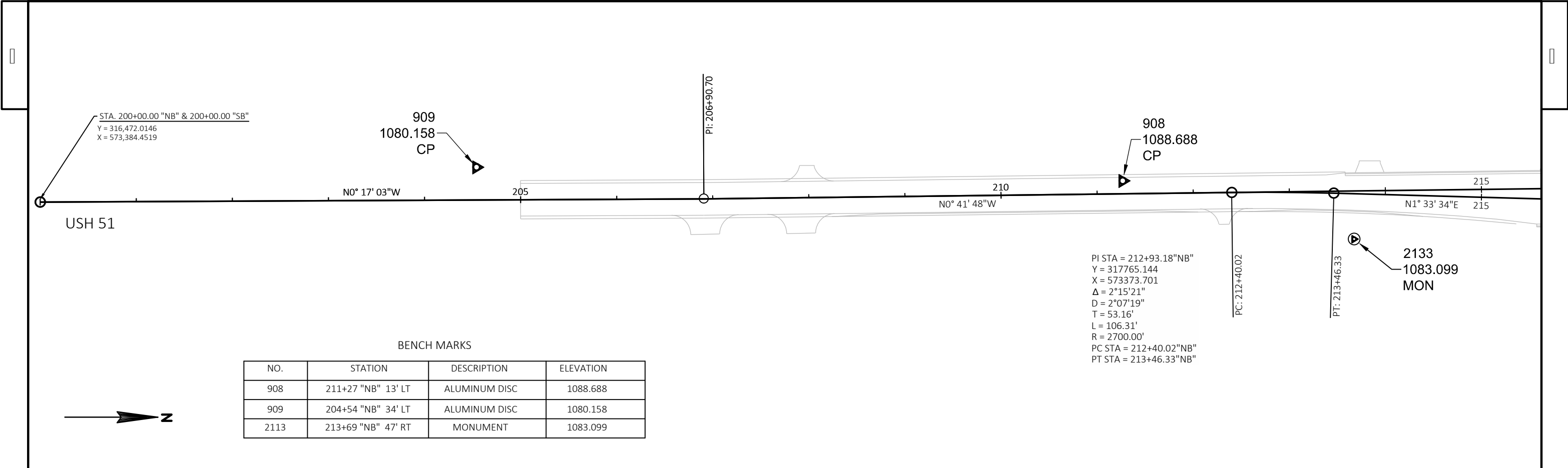
HWY: USH 51

COUNTY: COLUMBIA

ALIGNMENT DETAILS

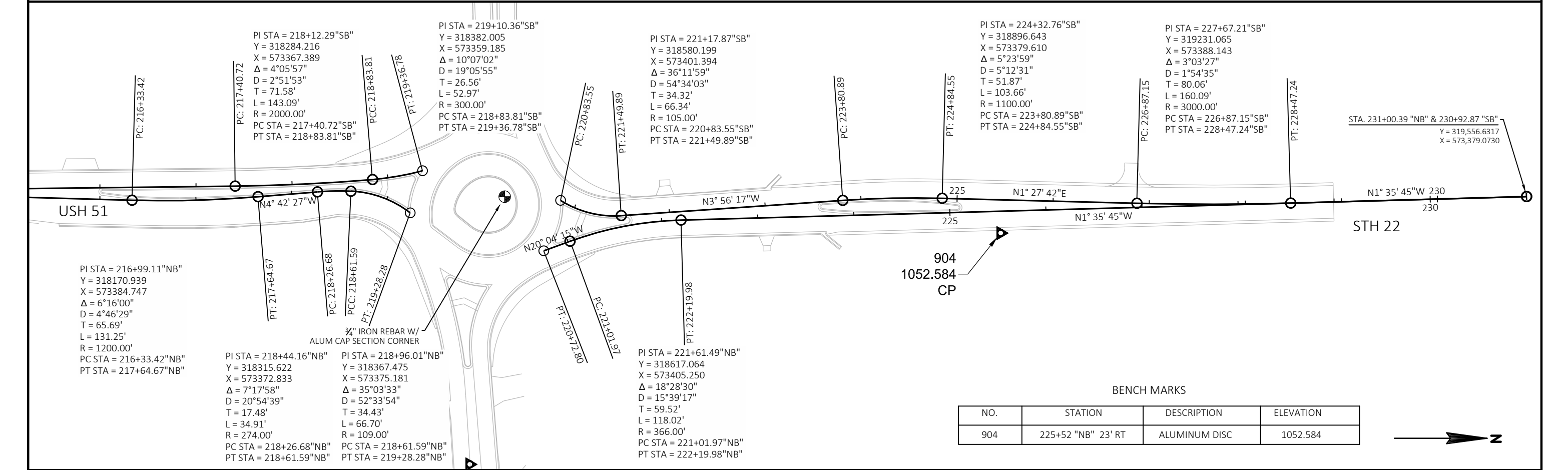
SHEET

E



BENCH MARKS

| NO.  | STATION            | DESCRIPTION   | ELEVATION |
|------|--------------------|---------------|-----------|
| 908  | 211+27 "NB" 13' LT | ALUMINUM DISC | 1088.688  |
| 909  | 204+54 "NB" 34' LT | ALUMINUM DISC | 1080.158  |
| 2113 | 213+69 "NB" 47' RT | MONUMENT      | 1083.099  |



BENCH MARKS

| NO. | STATION            | DESCRIPTION   | ELEVATION |
|-----|--------------------|---------------|-----------|
| 904 | 225+52 "NB" 23' RT | ALUMINUM DISC | 1052.584  |

STA. 100+00.00 "EB" & 100+00.00 "WB"  
Y = 318,527.4185  
X = 571,052.4330

910  
1029.783  
CP

PI STA = 111+16.44"WB"  
Y = 318525.631  
X = 572168.874  
 $\Delta$  = 2°05'21"  
D = 0°30'58"  
T = 202.38'  
L = 404.71'  
R = 11100.00'  
PC STA = 109+14.06"WB"  
PT STA = 113+18.78"WB"

USH 51/STH 60

S89° 54' 30"E 105

110

PT: 113+18.78

PC: 109+14.06



BENCH MARKS

| NO. | STATION              | DESCRIPTION   | ELEVATION |
|-----|----------------------|---------------|-----------|
| 910 | 108+49 "EB" 41.5' LT | ALUMINUM DISC | 1029.783  |

PI STA = 112+44.70"EB"  
Y = 318525.426  
X = 572297.136  
 $\Delta$  = 3°24'45"  
D = 0°30'58"  
T = 330.64'  
L = 661.09'  
R = 11100.00'  
PC STA = 109+14.06"EB"  
PT STA = 115+75.15"EB"

PT: 113+18.78

USH 51/STH 60

115  
115

PT: 115+75.15

S87° 49' 09"E

S86° 29' 45"E

PC: 120+06.30

PT: 121+13.43

PI STA = 121+90.72"WB"  
Y = 318484.750  
X = 573242.422  
 $\Delta$  = 17°57'20"  
D = 11°27'33"  
T = 78.99'  
L = 156.69'  
R = 500.00'  
PC STA = 121+11.73"WB"  
PT STA = 122+68.42"WB"

PT: 122+68.42

PC: 122+02.98

PT: 122+65.21

¾" IRON REBAR W/  
ALUM CAP SECTION CORNER

PC: 124+22.60

PT: 124+99.19

PI STA = 124+62.69"WB"  
Y = 318455.869  
X = 573502.322  
 $\Delta$  = 41°47'44"  
D = 54°34'03"  
T = 40.09'  
L = 76.59'  
R = 105.00'  
PC STA = 124+22.60"WB"  
PT STA = 124+99.19"WB"

N85° 24' 10"E  
N86° 17' 37"E

STH 60

906  
1076.982  
CP

PC: 128+00.80

PI STA = 124+78.94"EB"  
Y = 318448.221  
X = 573517.781  
 $\Delta$  = 15°35'12"  
D = 11°27'33"  
T = 68.43'  
L = 136.02'  
R = 500.00'  
PC STA = 124+10.51"EB"  
PT STA = 125+46.53"EB"

PT: 125+46.53



BENCH MARKS

| NO. | STATION           | DESCRIPTION   | ELEVATION |
|-----|-------------------|---------------|-----------|
| 906 | 126+18 "EB" 1' RT | ALUMINUM DISC | 1076.982  |

PI STA = 120+59.91"EB"  
Y = 318475.588  
X = 573111.009  
 $\Delta$  = 5°34'47"  
D = 5°12'31"  
T = 53.61'  
L = 107.13'  
R = 1100.00'  
PC STA = 120+06.30"EB"  
PT STA = 121+13.43"EB"

PI STA = 122+35.04"EB"  
Y = 318481.935  
X = 573286.109  
 $\Delta$  = 33°57'31"  
D = 54°34'03"  
T = 32.06'  
L = 62.23'  
R = 105.00'  
PC STA = 122+02.98"EB"  
PT STA = 122+65.21"EB"



PI STA = 129+23.32"WB"  
Y = 318493.076  
X = 573965.044  
Δ = 4°39'41"  
D = 1°54'13"  
T = 122.51'  
L = 244.89'  
R = 3010.00'  
PC STA = 128+00.80"WB"  
PT STA = 130+45.69"WB"

PC: 129+63.39

PT: 130+45.69

PT: 133+72.07

STA. 137+36.82 "EB" & 137+33.35 "WB"  
Y = 318,492.1674  
X = 574,775.2110

135 S89° 56' 09"E  
135

907  
▲ 1053.919  
CP

STH 60

PI STA = 131+67.81"EB"  
Y = 318492.806  
X = 574206.047  
Δ = 3°46'14"  
D = 0°55'21"  
T = 204.42'  
L = 408.68'  
R = 6210.00'  
PC STA = 129+63.39"EB"  
PT STA = 133+72.07"EB"

#### BENCH MARKS

| NO. | STATION            | DESCRIPTION   | ELEVATION |
|-----|--------------------|---------------|-----------|
| 907 | 136+88 "EB" 28' RT | ALUMINUM DISC | 1053.919  |

PROJECT NO: 6020-00-70

HWY: USH 51

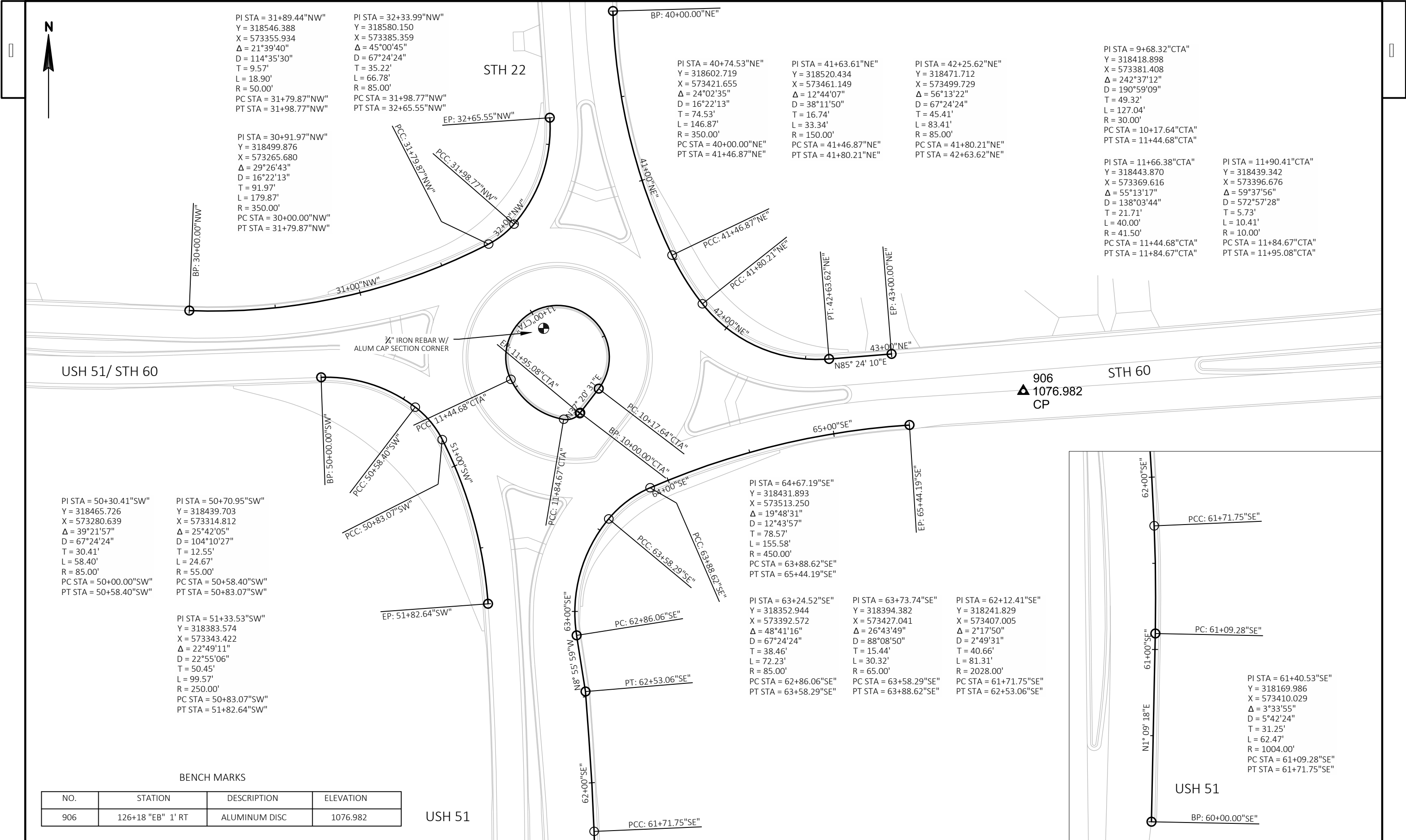
COUNTY: COLUMBIA

ALIGNMENT DETAILS

SHEET

E





BENCH MARKS

| NO. | STATION           | DESCRIPTION   | ELEVATION |
|-----|-------------------|---------------|-----------|
| 906 | 126+18 "EB" 1' RT | ALUMINUM DISC | 1076.982  |

USH 51

PROJECT NO: 6020-00-70

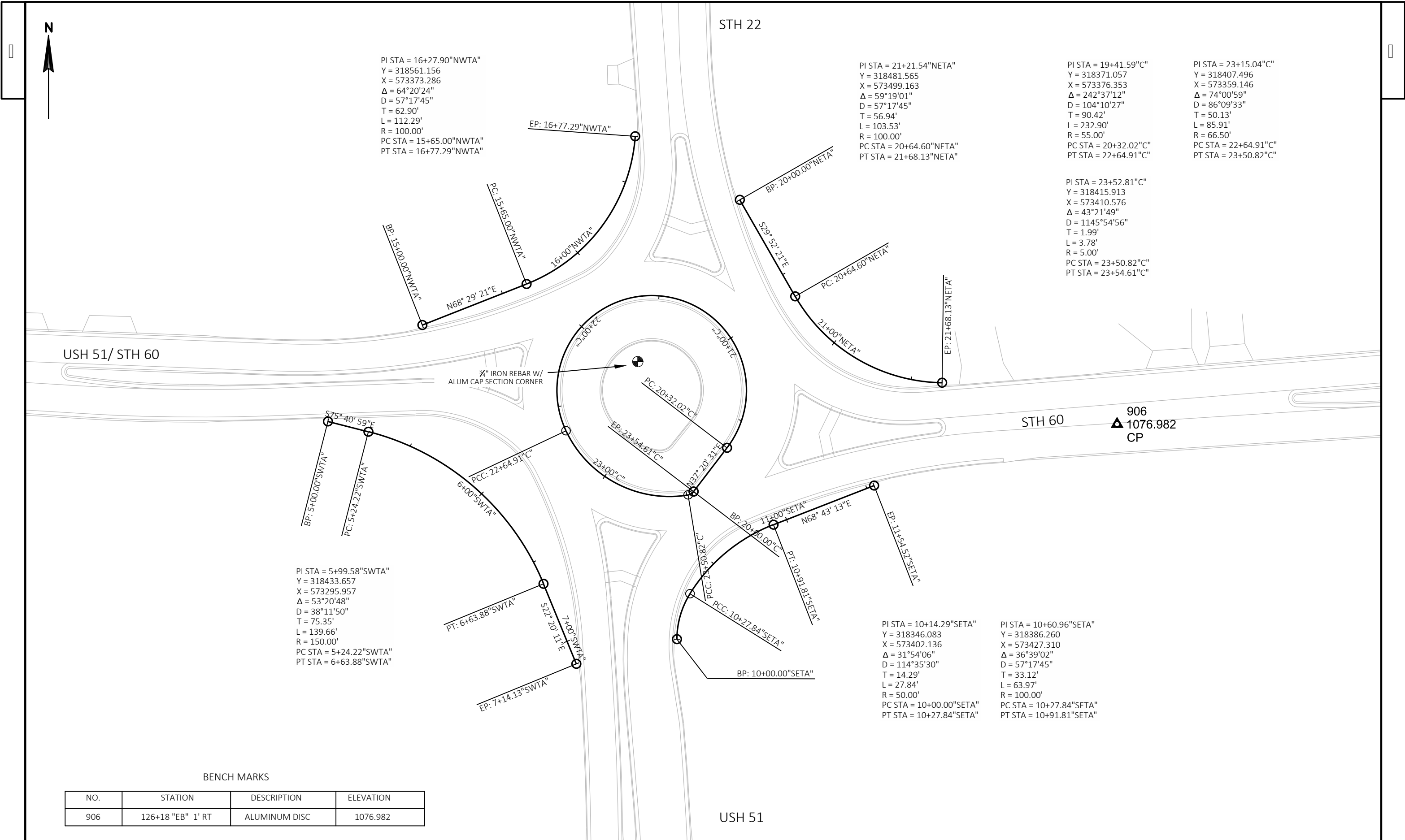
HWY: USH 51

COUNTY: COLUMBIA

ALIGNMENT DETAILS

SHEET

E

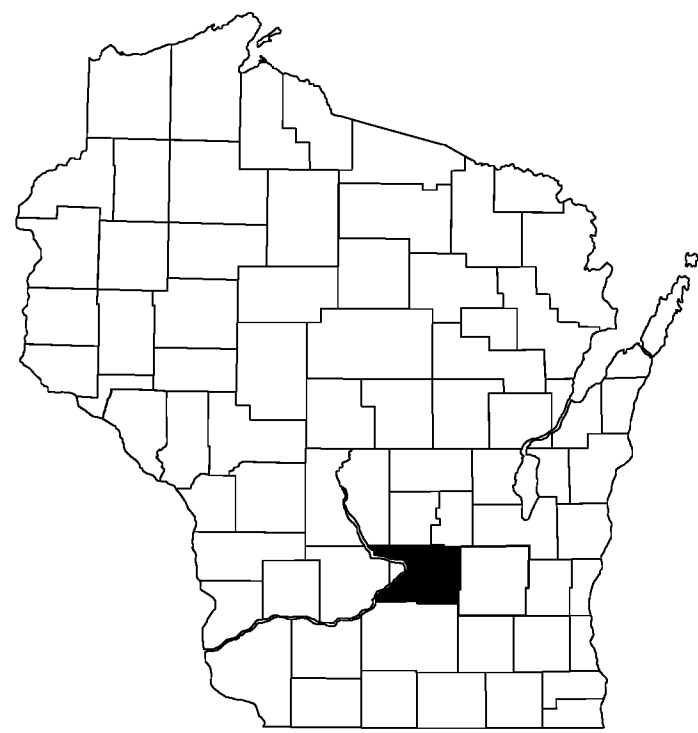


| NO. | STATION           | DESCRIPTION   | ELEVATION |
|-----|-------------------|---------------|-----------|
| 906 | 126+18 "EB" 1' RT | ALUMINUM DISC | 1076.982  |

|             |            |      |        |         |          |                   |       |   |
|-------------|------------|------|--------|---------|----------|-------------------|-------|---|
| PROJECT NO: | 6020-00-70 | HWY: | USH 51 | COUNTY: | COLUMBIA | ALIGNMENT DETAILS | SHEET | E |
|-------------|------------|------|--------|---------|----------|-------------------|-------|---|

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
TRANSPORTATION PROJECT PLAT TITLE SHEET  
6020-00-20  
DEFOREST - PORTAGE

STH 22/ STH 60 INTERSECTION  
USH 51  
COLUMBIA COUNTY



CONVENTIONAL SYMBOLS

|                                                             |       |                           |         |                                        |    |
|-------------------------------------------------------------|-------|---------------------------|---------|----------------------------------------|----|
| SECTION LINE                                                | ----- | SECTION CORNER SYMBOL     |         | R/W MONUMENT (TO BE SET)               | •  |
| QUARTER LINE                                                | ----- | NON-MONUMENTED R/W POINT  | ○       | FOUND IRON PIN (3/4-INCH UNLESS NOTED) | IP |
| SIXTEENTH LINE                                              | ----- | SECTION CORNER MONUMENT   |         | OFF-PREMISE SIGN                       |    |
| NEW REFERENCE LINE                                          |       | GEODETIC SURVEY MONUMENT  |         |                                        |    |
| NEW R/W LINE                                                | ----- | SIXTEENTH CORNER MONUMENT |         |                                        |    |
| EXISTING R/W OR HE LINE                                     | ----- | SIGN                      | IP SIGN |                                        |    |
| PROPERTY LINE                                               | ----- |                           |         |                                        |    |
| LOT, TIE & OTHER MINOR LINES                                | ----- |                           |         |                                        |    |
| SLOPE INTERCEPT                                             | ----- |                           |         |                                        |    |
| CORPORATE LIMITS                                            | ----- |                           |         |                                        |    |
| UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)        | ----- |                           |         |                                        |    |
| NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)              | ----- |                           |         |                                        |    |
| TEMPORARY LIMITED EASEMENT AREA                             | ----- |                           |         |                                        |    |
| EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT) | ----- |                           |         |                                        |    |
| TRANSMISSION STRUCTURES                                     | ----- |                           |         |                                        |    |
| BUILDING                                                    | ----- |                           |         |                                        |    |
| BRIDGE                                                      | ----- |                           |         |                                        |    |

CONVENTIONAL ABBREVIATIONS

|                            |       |                        |        |
|----------------------------|-------|------------------------|--------|
| ACCESS RIGHTS              | AR    | POINT OF INTERSECTION  | PI     |
| ACRES                      | AC    | PROPERTY LINE          | PL     |
| AHEAD                      | AH    | RECORDED AS            | (100') |
| ALUMINUM                   | ALUM  | REEL / IMAGE           | R/I    |
| AND OTHERS                 | ET AL | REFERENCE LINE         | R/L    |
| BACK                       | BK    | REMAINING              | REM    |
| BLOCK                      | BLK   | RESTICTIVE DEVELOPMENT | RDE    |
| CENTERLINE                 | C/L   | EASEMENT               |        |
| CERTIFIED SURVEY MAP       | CSM   | RIGHT                  | RT     |
| CONCRETE                   | CONC  | RIGHT OF WAY           | R/W    |
| COUNTY                     | CO    | SECTION                | SEC    |
| COUNTY TRUNK HIGHWAY       | CTH   | SEPTIC VENT            | SEPV   |
| DISTANCE                   | DIST  | SQUARE FEET            | SF     |
| CORNER                     | COR   | STATE TRUNK HIGHWAY    | STH    |
| DOCUMENT NUMBER            | DOC   | STATION                | STA    |
| EASEMENT                   | EASE  | TELEPHONE PEDESTAL     | TP     |
| EXISTING                   | EX    | TEMPORARY LIMITED      | TLE    |
| GAS VALVE                  | GV    | EASEMENT               |        |
| GRID NORTH                 | GN    | TRANSPORTATION PROJECT | TPP    |
| HIGHWAY EASEMENT           | HE    | PLAT                   |        |
| IDENTIFICATION             | ID    | UNITED STATES HIGHWAY  | USH    |
| LAND CONTRACT              | LC    | VOLUME                 | V      |
| LEFT                       | LT    |                        |        |
| MONUMENT                   | MON   |                        |        |
| NATIONAL GEODETIC SURVEY   | NGS   |                        |        |
| NUMBER                     | NO    |                        |        |
| OUTLOT                     | OL    |                        |        |
| PAGE                       | P     |                        |        |
| POINT OF TANGENCY          | PT    |                        |        |
| PERMANENT LIMITED EASEMENT | PLE   |                        |        |
| POINT OF BEGINNING         | POB   |                        |        |
| POINT OF CURVATURE         | PC    |                        |        |
| POINT OF COMPOUND CURVE    | PCC   |                        |        |

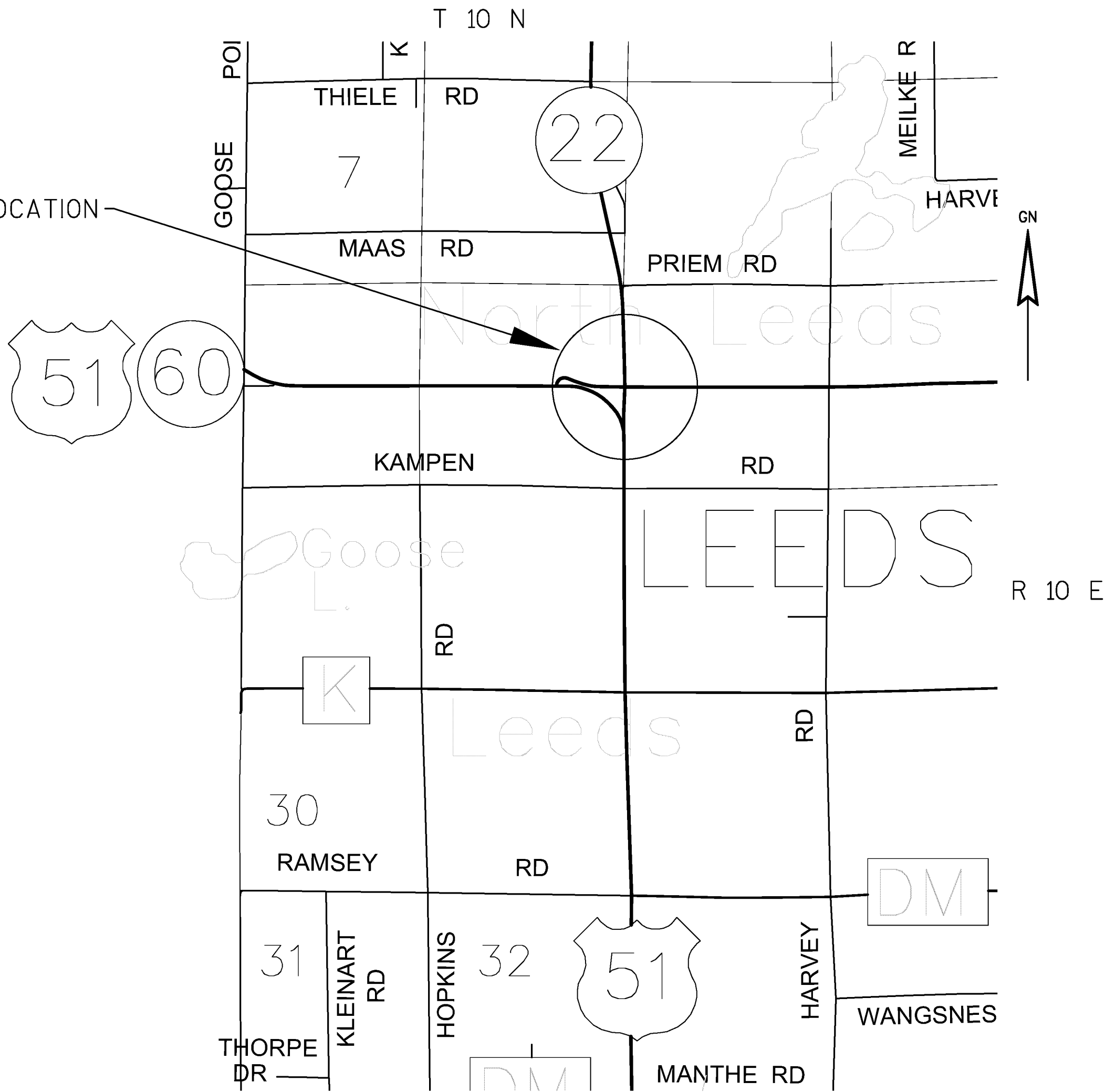
CURVE DATA

|                    |         |
|--------------------|---------|
| LONG CHORD         | LCH     |
| LONG CHORD BEARING | LCB     |
| RADIUS             | R       |
| DEGREE OF CURVE    | D       |
| CENTRAL ANGLE      | Δ/DELTA |
| LENGTH OF CURVE    | L       |
| TANGENT            | T       |
| DIRECTION AHEAD    | DA      |
| DIRECTION BACK     | DB      |

CONVENTIONAL UTILITY SYMBOLS

|                    |     |
|--------------------|-----|
| WATER              | --- |
| GAS                | --- |
| TELEPHONE          | --- |
| OVERHEAD           | --- |
| TRANSMISSION LINES | --- |
| ELECTRIC           | --- |
| CABLE TELEVISION   | --- |
| FIBER OPTIC        | --- |
| SANITARY SEWER     | --- |
| STORM SEWER        | --- |

PROJECT LOCATION



THE NOTES, CONVENTIONAL SIGNS, AND ABBREVIATIONS ARE ASSOCIATED WITH EACH TRANSPORTATION PROJECT PLAT FOR PROJECT 6020-00-20.

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), COLUMBIA COUNTY, NAD83(2011), IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLEs) ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHTS TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

AN EASEMENT FOR HIGHWAY PURPOSES (HE), AS LONG AS SO USED, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

PARCEL IDENTIFICATION NUMBERS MAY NOT POINT TO ALL AREAS OF ACQUISITION, AS NOTED ON THE SCHEDULE OF LANDS & INTERESTS REQUIRED.

EXISTING ACCESS CONTROL ALONG USH 51 HAS BEEN ESTABLISHED FROM PREVIOUS PROJECT CA 05-2 (1).

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE:  
EXISTING HIGHWAY RIGHT OF WAY FOR USH 51 ESTABLISHED FROM PREVIOUS PROJECTS 460B, 460F & 460G, CSM 1051, CSM 2068, CSM 4779, CSM VOL. 1 OF SURVEYS, PAGE 145, DOC 362123 AND PLAT OF SURVEY 8958.

EXISTING HIGHWAY RIGHT OF WAY FOR STH 22 ESTABLISHED FROM PREVIOUS PROJECT S0294(6), CSM 1051, CSM 3088, CSM 3852, CSM 2068, PLAT OF SURVEY 13429, PLAT OF SURVEY 13751, PLAT OF SURVEY 1757 AND PLAT OF SURVEY 11198.

EXISTING HIGHWAY RIGHT OF WAY FOR STH 60 ESTABLISHED FROM PREVIOUS PROJECTS 6010-00-21, 6010-03-21, S0294(6), CSM 4460, CSM 3085, PLAT OF SURVEY 8958 AND PLAT OF SURVEY 6117.

PROJECT NUMBER 6020-00-20- 4.01  
SHEET 2 OF 2



SEE TPP 6020-00-20 - 4.02

TOWN

503  
ALUM MON  
Y 318555.988  
X 570711.276

NW-SE

| Course Table |                                      |                    |
|--------------|--------------------------------------|--------------------|
| 501-500      | S 0° 16' 51" E                       | 2663.62'           |
| 501-508      | S 0° 16' 51" E                       | 798.75'            |
| 508-507      | S 0° 16' 51" E                       | 827.24'            |
| 500-507      | N 0° 16' 51" W                       | 1037.63'           |
| 502-503      | N 0° 20' 01" E                       | 2644.06'           |
| 502-107      | N 0° 20' 01" E                       | 2561.97'           |
| 503-501      | S 88° 45' 00" E                      | 2659.94'           |
| 503-510      | S 88° 45' 00" E                      | 1916.46'           |
| 510-501      | S 88° 45' 00" E                      | 743.48'            |
| 501-PT C-3   | S 60° 04' 33" W                      | 66.06'             |
| 501-PT C-7   | S 13° 56' 31" E                      | 106.35'            |
| 507-515(RL)  | N 89° 42' 57" E                      | 3.91'              |
| 507-100      | S 89° 42' 57" W                      | 31.08'             |
| 100-101      | N 0° 02' 21" W                       | 50.00'             |
| 101-102      | N 15° 14' 34" W                      | 51.75'             |
| 102-103      | N 0° 33' 32" W                       | 408.57'            |
| 103-104      | N 89° 10' 46" W<br>(S 89° 46' 36" W) | 15.28'<br>(15.28') |
| 104-105      | SEE CURVE TABLE                      |                    |
| 105-106      | SEE CURVE TABLE                      |                    |
| 106-107      | S 89° 44' 15" W                      | 1132.51'           |
| 107-509(RL)  | N 0° 20' 01" E                       | 54.07'             |
| 509(RL)-503  | N 0° 20' 01" E                       | 28.02'             |
| 510-PT C-1   | S 0° 45' 30" W                       | 8.96'              |
| PT C-1-108   | S 0° 45' 30" W                       | 52.20'             |
| 108-109      | S 81° 40' 34" E                      | 283.19'            |
| 109-110      | N 83° 12' 14" E                      | 218.48'            |
| 110-111      | S 58° 45' 48" E                      | 232.37'            |
| 111-112      | S 15° 20' 07" E                      | 50.92'             |
| 112-113      | S 1° 03' 39" E                       | 216.51'            |
| 113-118      | S 89° 51' 41" W                      | 15.00'             |
| 118-119      | S 0° 16' 51" E                       | 92.64'             |
| 119-120      | N 89° 43' 09" E                      | 15.00'             |
| 120-114      | S 0° 16' 51" E                       | 121.89'            |
| 114-115      | S 89° 51' 41" W                      | 102.31'            |
| 115-116      | SEE CURVE TABLE                      |                    |
| 116-117      | SEE CURVE TABLE                      |                    |
| 117-108      | N 2° 18' 53" W                       | 69.06'             |

104-105  
L = 501.77'  
LCH = 497.40'  
LCB = N 23° 25' 17" W  
R = 1096.00'

105-106  
L = 1479.25'  
LCH = 1426.28'  
LCB = N 63° 14' 35" W  
R = 1587.00'

115-116  
L = 72.40'  
LCH = 72.39'  
LCB = N 34° 48' 10" W  
R = 1196.00'

116-117  
L = 754.77'  
LCH = 748.49'  
LCB = N 49° 21' 26" W  
R = 1687.00'

| UTILITY INTERESTS REQUIRED |                              |                   |
|----------------------------|------------------------------|-------------------|
| UTILITY NUMBER             | UTILITY OWNER(S)             | INTEREST REQUIRED |
| 40                         | CENTURYLINK - COMMUNICATIONS | RELEASE OF RIGHTS |

- (40) CENTURYLINK - COMMUNICATIONS  
NO RECORD OF EASEMENT - PARCEL 4
- (40) NORTH-WEST TELEPHONE COMPANY  
VOL 114, P 301, DOC 357930 - PARCEL 1

ALIGNMENT CURVE: C-1  
PI STA = 112+44.71"EB"  
Y = 318525.426  
X = 572297.136  
DELTA = 3°24'45" RT  
D = 0°30'58"  
T = 330.64'  
L = 661.09'  
R = 11100.00'  
PC STA = 109+14.07"EB"  
PT STA = 115+75.16"EB"

ALIGNMENT CURVE: C-2  
PI STA = 120+59.91"EB"  
Y = 318475.588  
X = 573111.009  
DELTA = 5°34'47" LT  
D = 5°12'31"  
T = 53.61'  
L = 107.13'  
R = 1100.00'  
PC STA = 120+06.31"EB"  
PT STA = 121+13.43"EB"  
AH = N 87°55'27" E

ALIGNMENT CURVE: C-3  
PI STA = 122+35.04"EB"  
Y = 318481.935  
X = 573286.109  
DELTA = 33°57'31" RT  
D = 54°34'03"  
T = 32.06'  
L = 62.23'  
R = 105.00'  
PC STA = 122+02.98"EB"  
PT STA = 122+65.21"EB"  
BK = N 87°55'27" E  
AH = S 58°07'02" E

| Station & Offset Table |                |         |
|------------------------|----------------|---------|
| Point No.              | Station        | Offset  |
| 100                    | 204+00.00 "NB" | 35.00'  |
| 101                    | 204+50.00 "NB" | 34.78'  |
| 102                    | 205+00.00 "NB" | 48.14'  |
| 103                    | 209+08.92 "NB" | 48.53'  |
| 104                    | 209+09.33 "NB" | 63.81'  |
| 105                    | 213+57.97 "NB" | 258.71' |
| 106                    | 107+90.94 "EB" | 47.07'  |
| 107                    | 96+58.46 "EB"  | 54.07'  |
| 108                    | 115+77.66 "EB" | 52.14'  |
| 109                    | 118+59.85 "EB" | 75.94'  |
| 110                    | 120+72.50 "EB" | 38.94'  |
| 111                    | 218+46.39 "NB" | 51.06'  |
| 112                    | 218+00.00 "NB" | 40.83'  |
| 113                    | 215+78.79 "NB" | 41.72'  |
| 114                    | 213+64.40 "NB" | 34.84'  |
| 115                    | 213+61.37 "NB" | 137.09' |
| 116                    | 214+19.67 "NB" | 180.01' |
| 117                    | 115+84.66 "EB" | 120.85' |
| 118                    | 215+78.35 "NB" | 56.71'  |
| 119                    | 214+85.75 "NB" | 53.73'  |
| 120                    | 214+86.23 "NB" | 38.74'  |
| 508                    | 212+27.25 "NB" | 0.00'   |
| 509                    | 96+58.68 "EB"  | 0.00'   |
| 510                    | 115+74.73 "EB" | 8.95'   |
| 515                    | 204+00.00 "NB" | 0.00'   |

| TLE Station & Offset Table |                |        |
|----------------------------|----------------|--------|
| Point No.                  | Station        | Offset |
| T1                         | 205+00.00 "NB" | 58.14' |
| T2                         | 209+09.19 "NB" | 58.53' |
| T6                         | 217+87.54 "NB" | 41.62' |
| T16                        | 120+72.64 "EB" | 63.71' |

#### SCHEDULE OF LANDS & INTERESTS REQUIRED

| PARCEL NUMBER                                                                                                                        | OWNER(S)                     | INTEREST REQUIRED | R/W ACRES REQUIRED |          |       | TLE ACRES |
|--------------------------------------------------------------------------------------------------------------------------------------|------------------------------|-------------------|--------------------|----------|-------|-----------|
|                                                                                                                                      |                              |                   | NEW                | EXISTING | TOTAL |           |
| 1                                                                                                                                    | MAT A PETERSON               | FEE, TLE          | 0.073              |          | 0.073 | 0.064     |
| 2                                                                                                                                    | LAURA A TRUSS & KYLE A VINEY | FEE, TLE          | 0.054              |          | 0.054 | 0.049     |
| 3                                                                                                                                    | JOSEPH C PROCHOT             | FEE               | 0.032              | 0.162    | 0.194 |           |
| 4                                                                                                                                    | URBAN M & FAYE L BOLLIG      | FEE, TLE          | 0.465              |          | 0.465 | 0.097     |
| OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY, AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE DEPARTMENT. |                              |                   |                    |          |       |           |
| ALL AREAS SHOWN IN ACRES UNLESS OTHERWISE NOTED.                                                                                     |                              |                   |                    |          |       |           |

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), COLUMBIA COUNTY, NAD83 (2011), IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE:  
EXISTING HIGHWAY RIGHT OF WAY FOR USH 51 ESTABLISHED FROM PREVIOUS PROJECTS 460B, 460F & 460G, CSM 1051, CSM 2068, CSM 4779, CSM VOL. 1 OF SURVEYS, PAGE 145, DOC 362123 AND PLAT OF SURVEY 8958.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY ¾" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

EXISTING HIGHWAY RIGHT OF WAY FOR STH 22 ESTABLISHED FROM PREVIOUS PROJECT S0294 (6), CSM 1051, CSM 2068, PLAT OF SURVEY 13751 AND PLAT OF SURVEY 1757.

EXISTING HIGHWAY RIGHT OF WAY FOR STH 60 ESTABLISHED FROM PREVIOUS PROJECTS 6010-00-21, 6010-03-21.

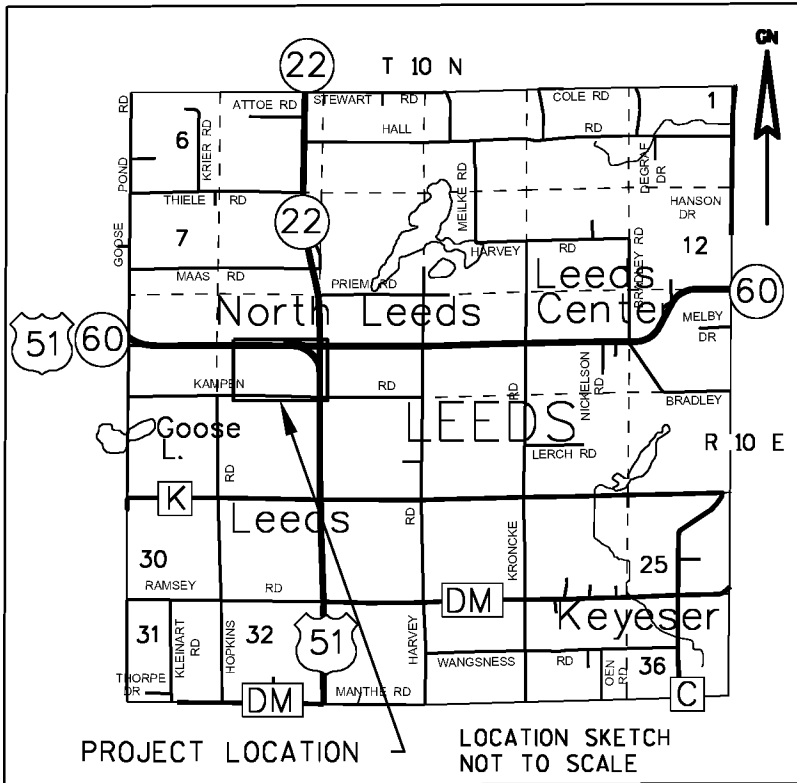
EXISTING ACCESS CONTROL ALONG USH 51 HAS BEEN ESTABLISHED FROM PREVIOUS PROJECT CA 05-2 (1).

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

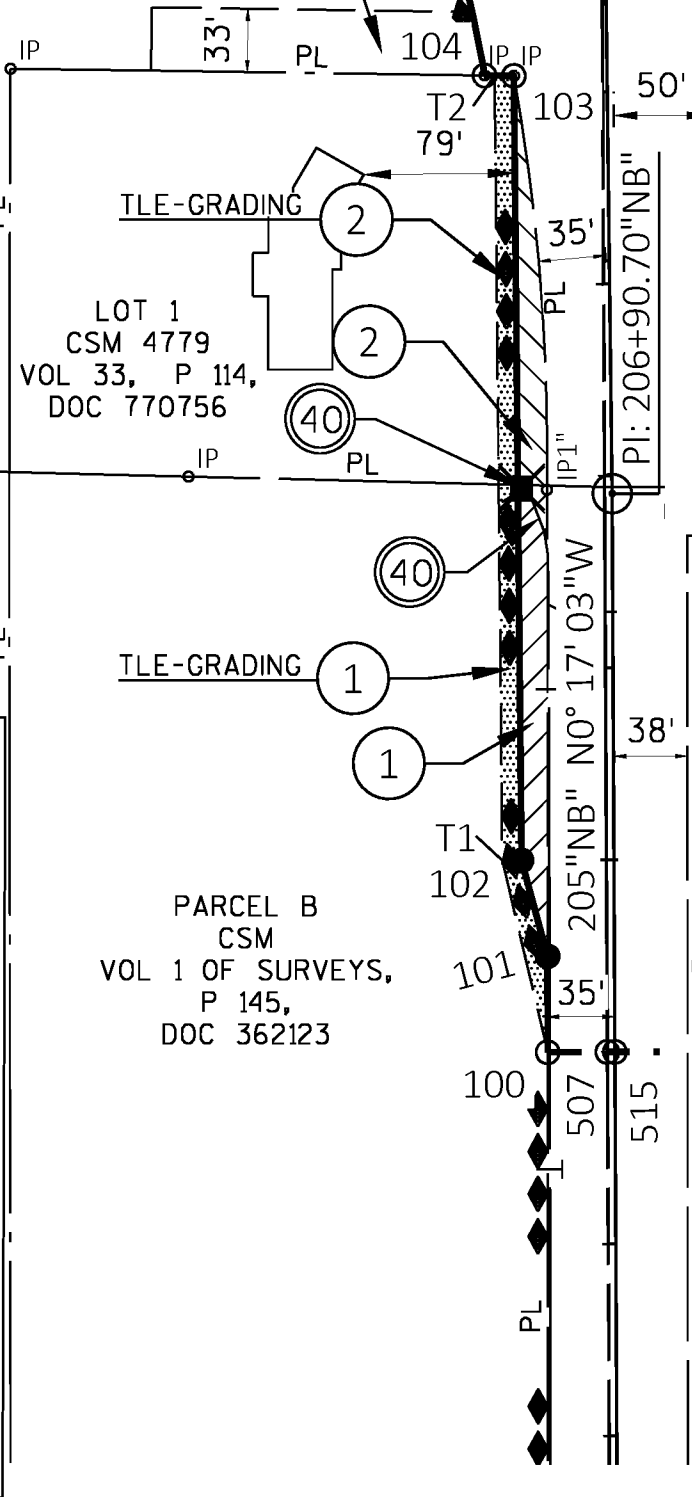
FOR ADDITIONAL INFORMATION REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2

FOUND IRON PINS ARE 3/4", UNLESS OTHERWISE NOTED.

SE-SE



LEEDS



DOC # 919184  
REGISTER OF DEEDS  
COLUMBIA COUNTY  
RECORDED ON:  
10/22/2019 08:5022  
PAGES: 2  
KAREN A MANSKE  
REGISTER OF DEEDS  
REC FEE: \$25.00

Exempt #: \_\_\_\_\_  
VOLUME: TPP-E PAGE: 34  
ELECTRONICALLY RETURNED TO SENDER

RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 6020-00-20 - 4.01  
SHEET 1 OF 2  
AMENDMENT NO:...

PI STA = 206+90.70"NB"  
Y = 317162.708  
X = 573381.026  
DELTA = 0°24'45" LT

ALIGNMENT CURVE: C-4  
PI STA = 212+93.18"NB"  
Y = 317765.144  
X = 573373.701  
DELTA = 2°15'21" RT  
D = 2°07'19"  
T = 53.16'  
L = 106.31'  
R = 2700.00'  
PC STA = 212+40.02"NB"  
PT STA = 213+46.33"NB"  
AH = N 01°33'34" E

ALIGNMENT CURVE: C-5  
PI STA = 216+99.11"NB"  
Y = 318170.939  
X = 573384.747  
DELTA = 6°16'00" LT  
D = 4°46'29"  
T = 65.69'  
L = 131.25'  
R = 1200.00'  
PC STA = 216+33.42"NB"  
PT STA = 217+64.67"NB"  
BK = N 01°33'34" E  
AH = N 04°42'27" W

ALIGNMENT CURVE: C-6  
PI STA = 218+44.16"NB"  
Y = 318315.622  
X = 573372.833  
DELTA = 7°17'58" RT  
D = 20°54'33"  
T = 17.48'  
L = 34.91'  
R = 274.00'  
PC STA = 218+26.68"NB"  
PCC STA = 218+61.59"NB"  
BK = N 04°42'27" W  
AH = N 02°35'31" E

ALIGNMENT CURVE: C-7  
PI STA = 218+96.01"NB"  
Y = 318367.475  
X = 573375.181  
DELTA = 35°03'33" RT  
D = 52°33'54"  
T = 34.43'  
L = 66.70'  
R = 109.00'  
PCC STA = 218+61.59"NB"  
PT STA = 219+28.28"NB"  
BK = N 02°35'31" E  
AH = N 37°39'04" E

500  
ALUM MON  
Y 315834.372  
X 573383.643

SCALE, FEET  
0 100 200

#### STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

I, KEIF S. CALLAWAY, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

SIGNATURE: *Keif S. Callaway* DATE: 9/25/2019  
PRINT NAME: KEIF S. CALLAWAY  
REGISTRATION NUMBER: S-2607  
THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION  
SW REGION - MADISON OFFICE  
SIGNATURE: *Cory Schlagel* DATE: 10/21/2019  
PRINT NAME: CORY SCHLAGEL

#### TRANSPORTATION PROJECT PLAT NO: 6020-00-20 - 4.01

THAT PART OF PARCEL B OF CSM VOLUME 1 OF SURVEYS, PAGE 145, DOCUMENT NUMBER 362123 LOCATED IN THE SE ¼ OF THE SE ¼. ALSO, THAT PART OF LOT 1 OF CSM 4779 VOLUME 33, PAGE 114, DOCUMENT NUMBER 770756 AND LOT 1 OF CSM 1051 VOLUME 5, PAGE 43, DOCUMENT NUMBER 454555 ALL LOCATED IN THE NE ¼ OF THE SE ¼. ALSO, THAT PART OF THE NE ¼ OF THE SE ¼. ALL LOCATED IN SECTION 17, T 10 N, R 10 E, TOWN OF LEEDS, COLUMBIA COUNTY, WISCONSIN.

RELOCATION ORDER USH 51 DEFOREST - PORTAGE (STH 22/ STH 60 INTERSECTION), COLUMBIA COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09 AND 84.30 WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
- THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SUBSECTION 84.09 (1) OR (2), WISCONSIN STATUTES.



Exempt #:  
VOLUME: TPP-E PAGE: 35  
ELECTRONICALLY RETURNED TO SENDER

GN

SEE TPP 6020-00-20 - 4.03

NT SHO  
EY 1119

S  
S

SCALE, FEET



SIGNATURE: Keif S. Callaway DATE: 9/25/2019  
PRINT NAME: KEIF S. CALLAWAY  
REGISTRATION NUMBER: S-2607

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR  
THE WISCONSIN DEPARTMENT OF TRANSPORTATION  
SW REGION - MADISON OFFICE  
SIGNATURE: Cory Schlager DATE: 10/22/2019  
PRINT NAME: CORY SCHLAGER

Seal of the Wisconsin Land Surveyor, Keif S. Callaway, S-2607, Sun Prairie, WI.

[illegible]

ALIGNMENT CURVE: C-3  
PI STA = 122+35.04"E  
Y = 318481.935  
X = 573286.109  
DELTA = 33°57'31" RT  
D = 54°34'03"  
T = 32.06'  
L = 62.23'  
R = 105.00'  
PC STA = 122+02.98"E  
PT STA = 122+65.21"E  
BK = N 87°55'27" E  
AH = S 58°07'02" E

ALIGNMENT CURVE: C-2  
PI STA = 120+59.91"EB"  
Y = 318475.588  
X = 573111.009  
DELTA = 5°34'47" LT  
D = 5°12'31"  
T = 53.61'  
L = 107.13'  
R = 1100.00'  
PC STA = 120+06.31"EB  
PT STA = 121+13.43"EB"  
AH = N 87°55'27" E

ALIGNMENT CURVE: C-1  
 PI STA = 112+44.71"EB"  
 Y = 318525.426  
 X = 572297.136  
 DELTA = 3°24'45" RT  
 D = 0°30'58"  
 T = 330.64'  
 L = 661.09'  
 R = 1100.00'  
 PC STA = 109+14.07"EB"  
 PT STA = 115+75.16"EB"

504  
ALUM MON  
Y 321235.370  
X 570726.690

TOWN

| Course Table |                   |           |
|--------------|-------------------|-----------|
| 504-503      | 5 0° 19' 47" W    | 2679.43'  |
| 504-200      | 5 0° 19' 47" W    | 2646.52'  |
| 505-501      | 5 0° 34' 06" W    | 2666.71'  |
| 505-511      | 5 0° 34' 06" W    | 1958.64'  |
| 511-501      | 5 0° 34' 06" W    | 708.07'   |
| 501-503      | N 88° 45' 00" W   | 2659.94'  |
| 503-200      | N 0° 19' 47" E    | 32.91'    |
| 501-PT C-3   | S 60° 04' 33" W   | 66.06'    |
| 501-516      | N 61° 11' 26" E   | 74.30'    |
| 502-503      | N 0° 20' 01" E    | 2644.06'  |
| 502-509(RL)  | N 0° 20' 01" E    | 2616.04'  |
| 509(RL)-503  | N 0° 20' 01" E    | 28.02'    |
| 511-513(RL)  | N 88° 29' 49" E   | 11.23'    |
| 200-201      | S 89° 30' 09" E   | 722.74'   |
|              | (S 89° 56' 15" E) | (722.71') |
| 201-202      | N 60° 39' 20" E   | 170.48'   |
|              | (N 60° 12' 58" E) | (170.47)' |
| 202-203      | N 40° 08' 09" E   | 129.67'   |
|              | (N 39° 42' 46" E) | (129.79)' |
| 203-204      | N 75° 42' 43" E   | 129.87'   |
|              | (N 75° 18' 22" E) | (129.79)' |
| 204-205      | S 80° 09' 33" E   | 117.26'   |
|              | (S 80° 32' 44" E) | (117.43)' |
| 205-206      | S 69° 58' 24" E   | 350.80'   |
|              | (S 70° 21' 47" E) | (350.99)' |
| 206-207      | S 75° 34' 32" E   | 246.77'   |
|              | (S 75° 59' 59" E) | (246.76)' |
| 207-208      | S 86° 05' 25" E   | 284.37'   |
| 208-209      | S 81° 38' 59" E   | 281.10'   |
| 209-210      | S 89° 12' 52" E   | 171.13'   |
| 210-215      | N 72° 09' 38" E   | 135.57'   |
| 215-211      | N 0° 34' 06" E    | 187.56'   |
| 211-212      | N 16° 08' 13" W   | 95.69'    |
| 212-213      | N 2° 13' 06" E    | 300.67'   |
| 213-214      | N 12° 08' 10" E   | 51.47'    |
| 214-511      | N 88° 29' 49" E   | 41.55'    |

| <b>Point No.</b> | <b>Station</b> | <b>Offset</b> |
|------------------|----------------|---------------|
| T7               | 116+70.00 "EB" | 79.33'        |
| T8               | 116+38.00 "EB" | 120.00'       |
| T9               | 116+56.00 "EB" | 139.00'       |
| T10              | 117+60.11 "EB" | 74.29'        |
| T11              | 118+00.00 "EB" | 70.91'        |
| T12              | 117+74.00 "EB" | 112.00'       |
| T13              | 117+98.00 "EB" | 123.00'       |
| T14              | 118+75.00 "EB" | 87.00'        |
| T15              | 118+98.00 "EB" | 62.60'        |
| T17              | 121+62.53 "EB" | 97.79'        |

| Station & Offset Table |                |         |
|------------------------|----------------|---------|
| Point No.              | Station        | Offset  |
| 200                    | 96+58.94 "EB"  | 60.93'  |
| 201                    | 103+81.67 "EB" | 55.81'  |
| 202                    | 105+30.14 "EB" | 139.59' |
| 203                    | 106+13.57 "EB" | 238.87' |
| 204                    | 107+39.37 "EB" | 271.12' |
| 205                    | 108+54.94 "EB" | 251.26' |
| 206                    | 111+81.50 "EB" | 134.92' |
| 207                    | 114+20.25 "EB" | 82.19'  |
| 208                    | 117+03.47 "EB" | 79.09'  |
| 209                    | 119+83.56 "EB" | 55.34'  |
| 210                    | 121+60.13 "EB" | 53.96'  |
| 211                    | 223+07.38 "NB" | 60.98'  |
| 212                    | 224+00.00 "NB" | 85.00'  |
| 213                    | 227+00.00 "NB" | 65.00'  |
| 214                    | 227+50.00 "NB" | 52.78'  |
| 215                    | 221+37.09 "NB" | 79.44'  |
| 509                    | 96+58.68 "EB"  | 0.00'   |
| 513                    | 227+49.91 "NB" | 0.00'   |
| 516                    | 220+72.80 "NB" | 0.00'   |

| UTILITY INTERESTS REQUIRED |                              |                   |
|----------------------------|------------------------------|-------------------|
| UTILITY NUMBER             | UTILITY OWNER(S)             | INTEREST REQUIRED |
| 40                         | CENTURYLINK - COMMUNICATIONS | RELEASE OF RIGHTS |

40 NORTH-WEST TELEPHONE COMPANY  
VOL 285, P 184-185  
DOC 442618 - PARCEL 8

| SCHEDULE OF LANDS & INTERESTS REQUIRED           |                                               |                   | OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY, AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE DEPARTMENT. |          |       |           |
|--------------------------------------------------|-----------------------------------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------|----------|-------|-----------|
| PARCEL NUMBER                                    | OWNER(S)                                      | INTEREST REQUIRED | R/W ACRES REQUIRED                                                                                                                   |          |       | TLE ACRES |
|                                                  |                                               |                   | NEW                                                                                                                                  | EXISTING | TOTAL |           |
| 6                                                | WILFRED J & CORINNE R WIEDENBECK LIVING TRUST | TLE               |                                                                                                                                      |          |       | 0.053     |
| 7                                                | ROBERT L & AMBER M GINGRICH                   | TLE               |                                                                                                                                      |          |       | 0.107     |
| 8                                                | CASEY J BORMANN                               | FEE, TLE, AR      | 0.064                                                                                                                                | 0.207    | 0.271 | 0.065     |
| 9                                                | JAMIE M PAULI & ROBYN M PAVEL                 | FEE               | 0.185                                                                                                                                | 0.014    | 0.199 |           |
| ALL AREAS SHOWN IN ACRES UNLESS OTHERWISE NOTED. |                                               |                   |                                                                                                                                      |          |       |           |

EXISTING HIGHWAY RIGHT OF WAY FOR STH 22 ESTABLISHED FROM PREVIOUS PROJECT  
S0294 (6), CSM 3088, CSM 3852, PLAT OF SURVEY 13429 AND PLAT OF SURVEY 11198.

EXISTING HIGHWAY RIGHT OF WAY FOR STH 60 ESTABLISHED FROM PREVIOUS PROJECTS  
6010-00-21 AND 6010-03-21.

EXISTING ACCESS CONTROL ALONG USH 51 HAS BEEN ESTABLISHED FROM PREVIOUS PROJECT  
CA 05-2 (1)

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" IRON REBARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

FOUND IRON PINS ARE 3/4", UNLESS OTHERWISE NOTED.

TRANSPORTATION PROJECT PLAT NO: 6020-00-20 - 4.02

THAT PART OF LOT 1 OF CSM 5973 VOLUME 43, PAGE 14, DOCUMENT NUMBER 899933. ALSO, THAT PART OF LOTS 1 AND 2 OF CSM 3860 VOLUME 26, PAGE 97, DOCUMENT NUMBER 668575 AND LOT 1 OF CSM 828 VOLUME 4 OF SURVEYS, PAGE 48, DOCUMENT NUMBER 435239 ALL LOCATED IN THE SE ¼ OF THE NE ¼. ALSO, THAT PART OF THE SE ¼ OF THE NE ¼. ALL LOCATED IN SECTION 17, T 10 N, R 10 E, TOWN OF LEEDS, COLUMBIA COUNTY, WISCONSIN.

RELOCATION ORDER USH 51 DEFOREST - PORTAGE (STH 22/ STH 60 INTERSECTION), COLUMBIA COUNTY

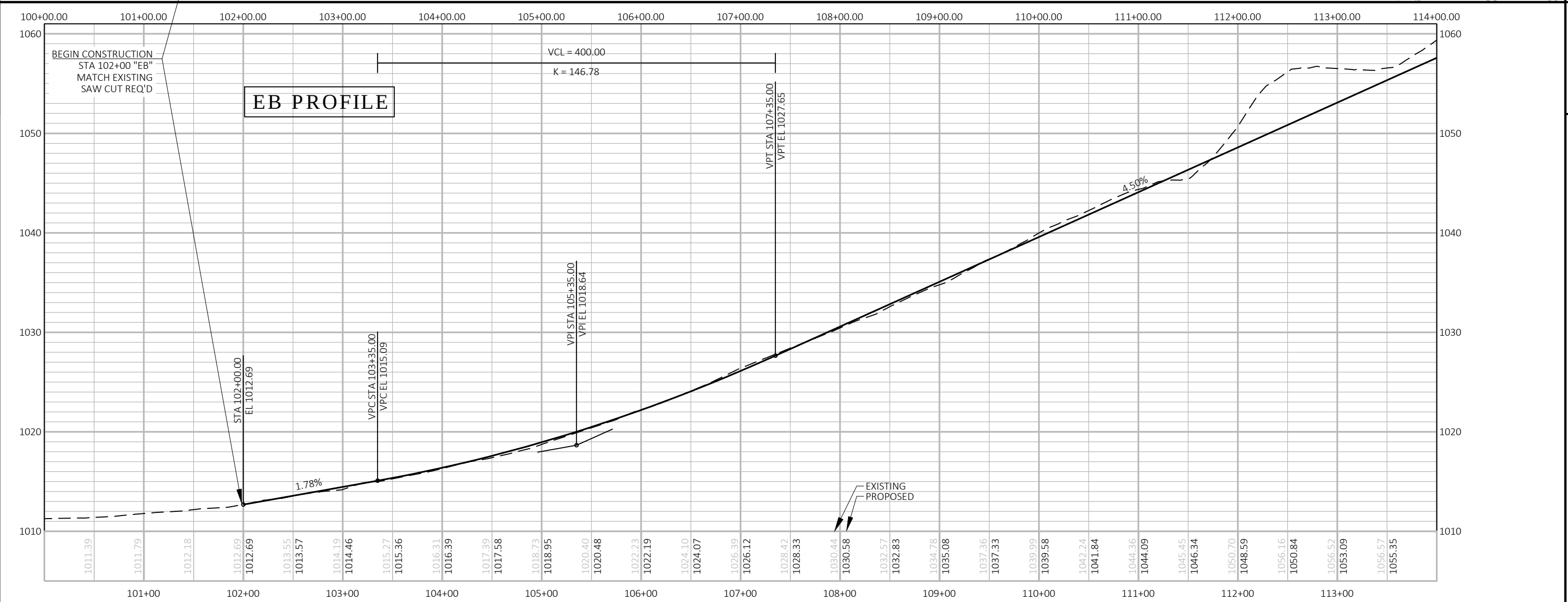
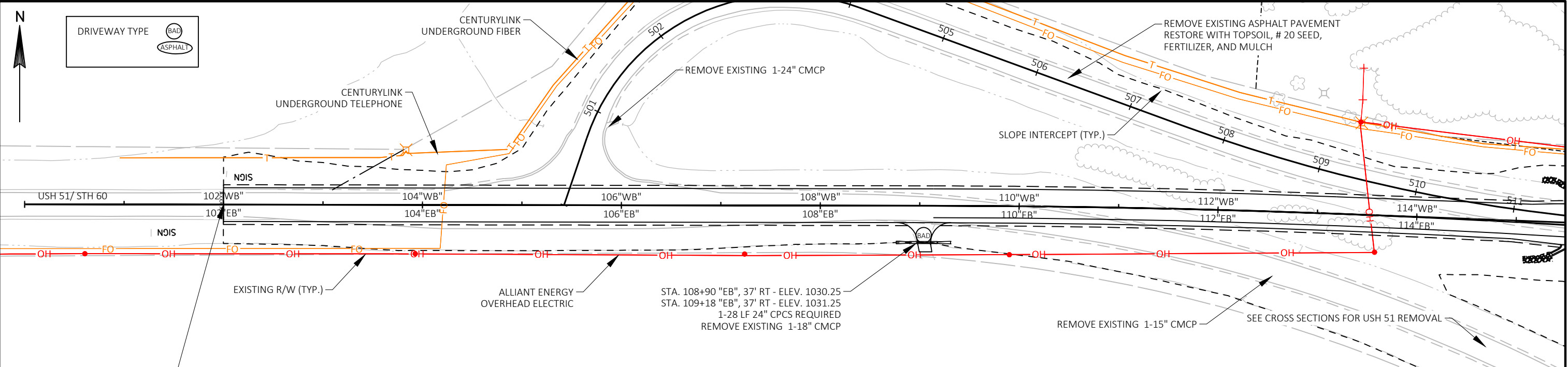
TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09 AND 84.30 WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

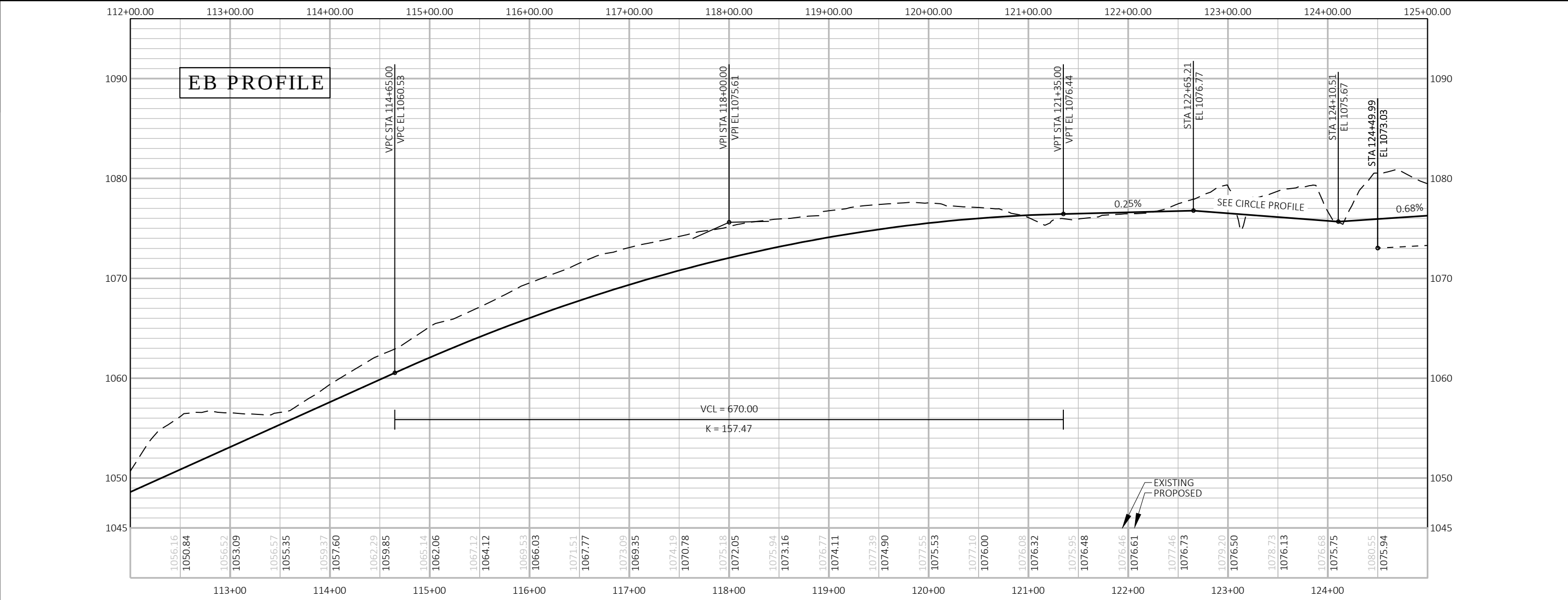
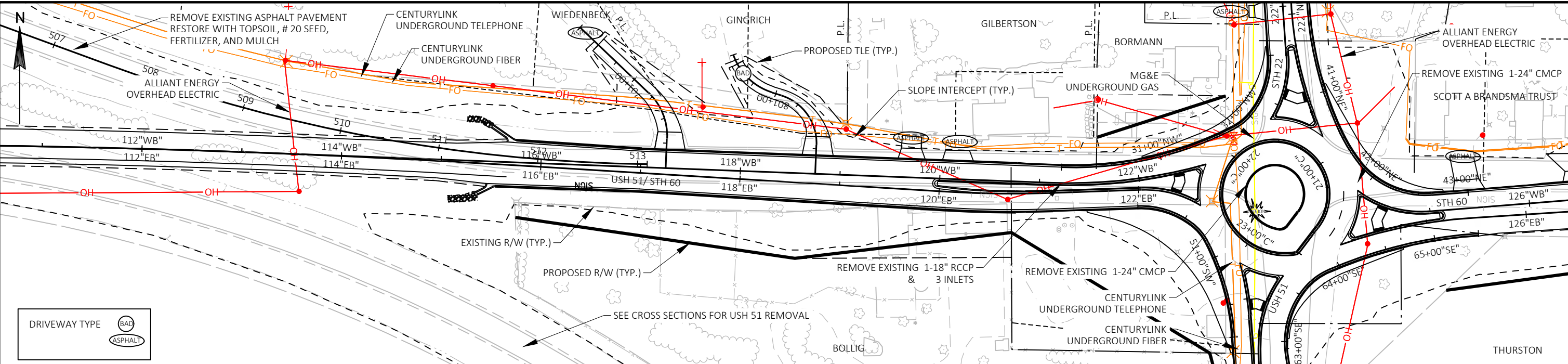
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SUBSECTION 84.09 (1) OR (2), WISCONSIN STATUTES.





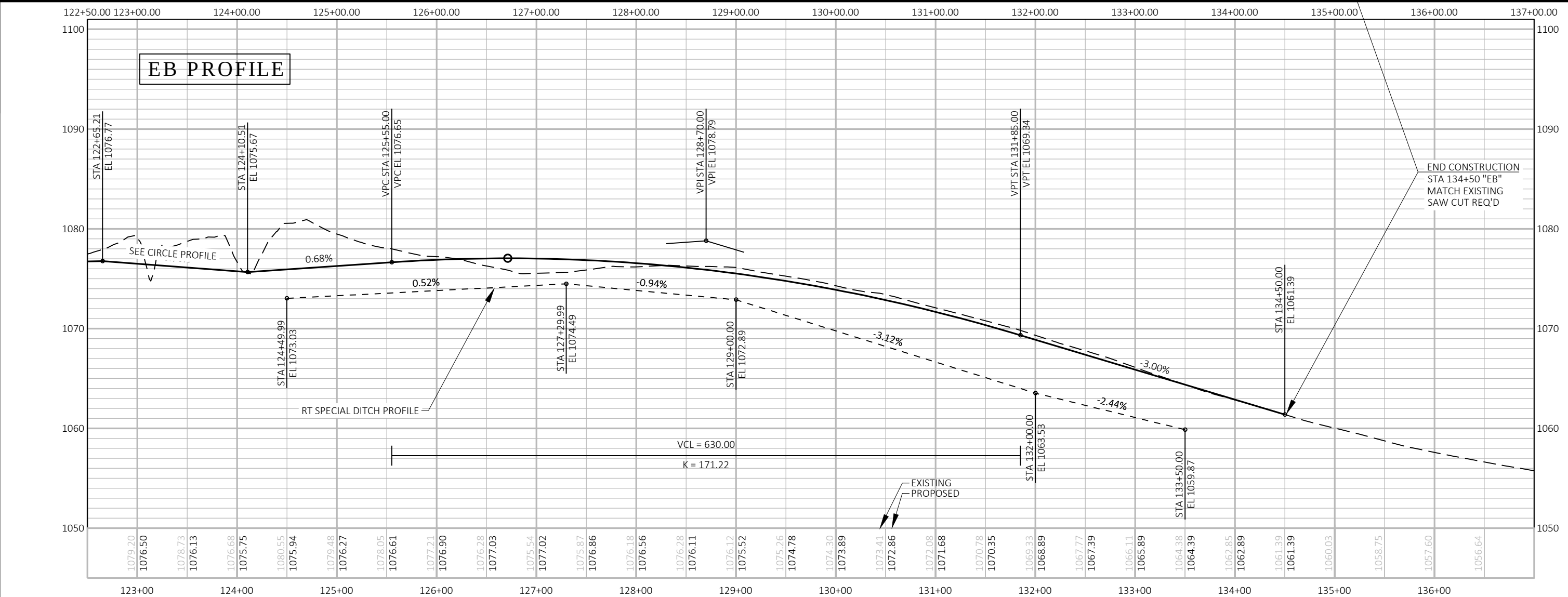
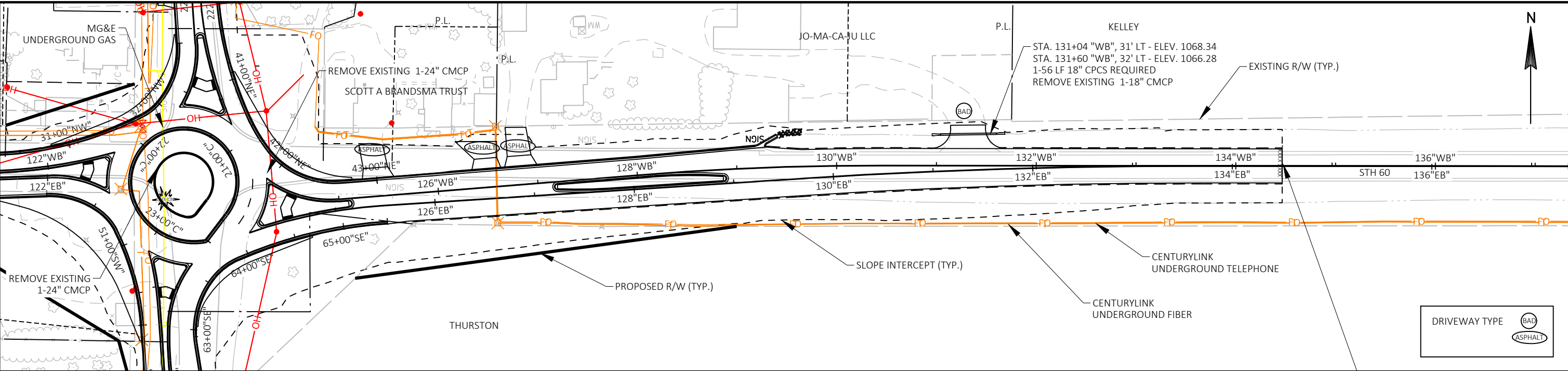




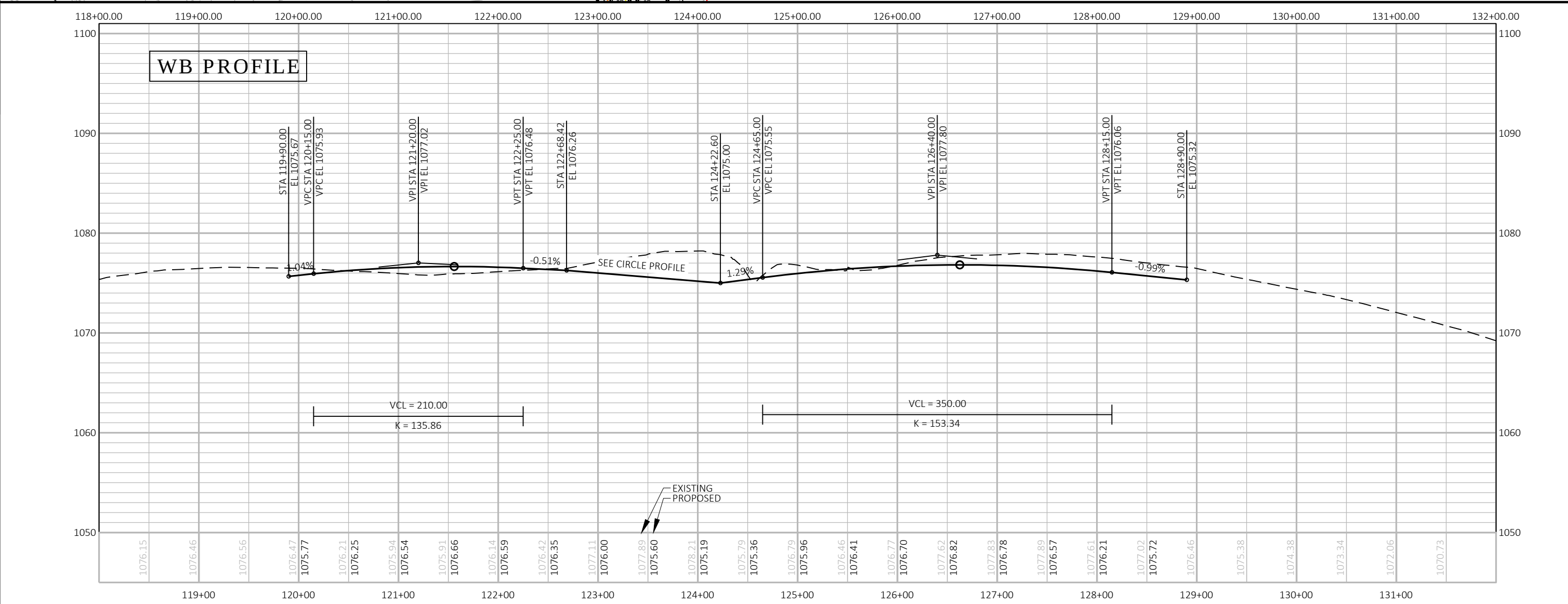
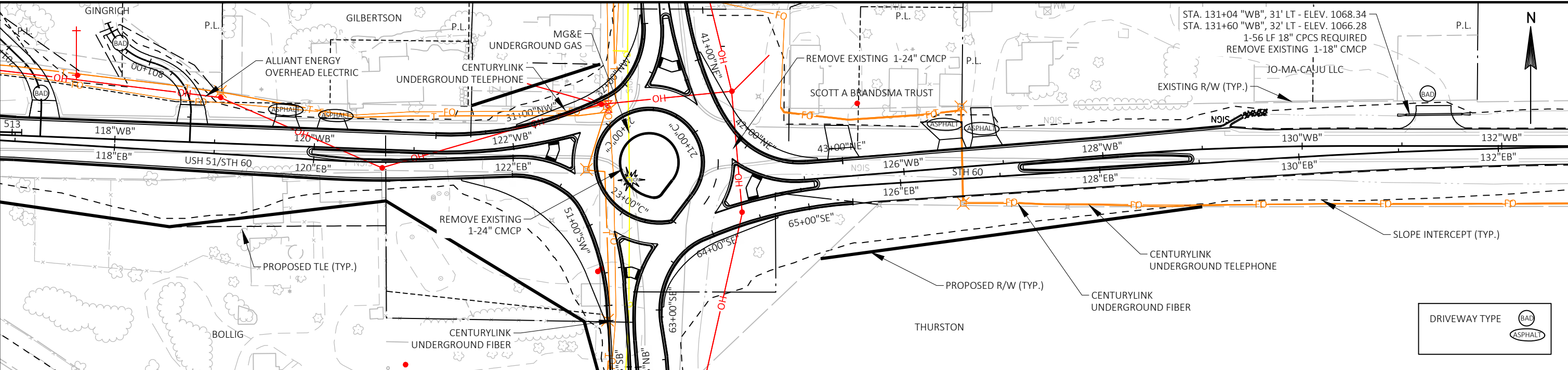


|                        |             |                  |                   |       |   |
|------------------------|-------------|------------------|-------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | EB PLAN & PROFILE | SHEET | E |
|------------------------|-------------|------------------|-------------------|-------|---|

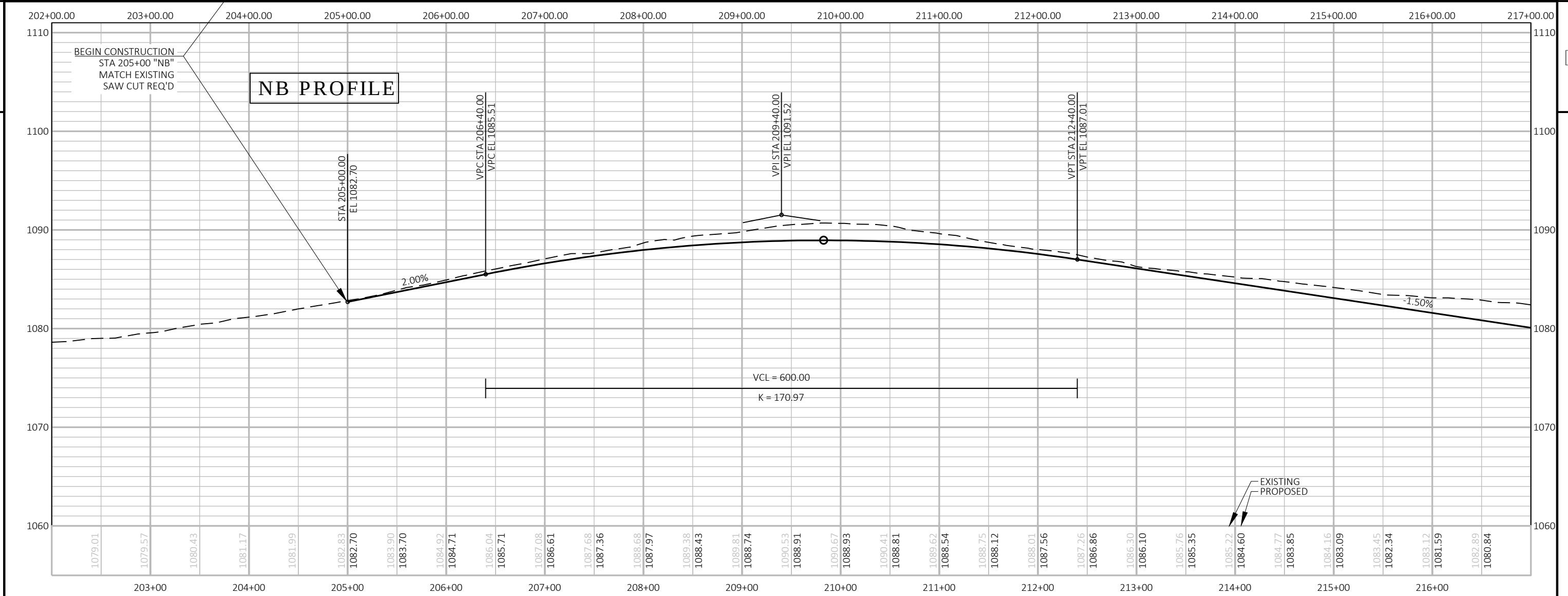
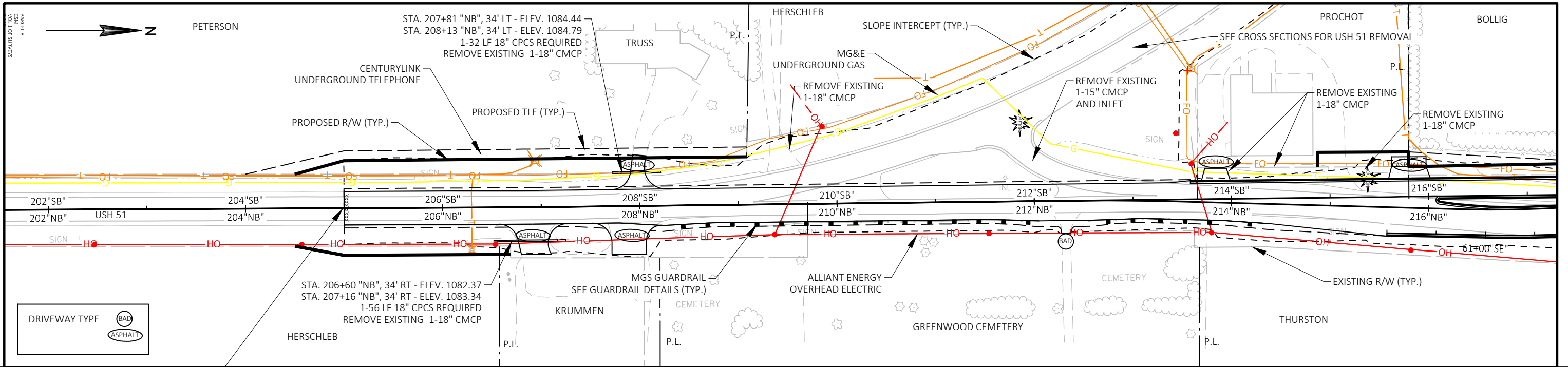


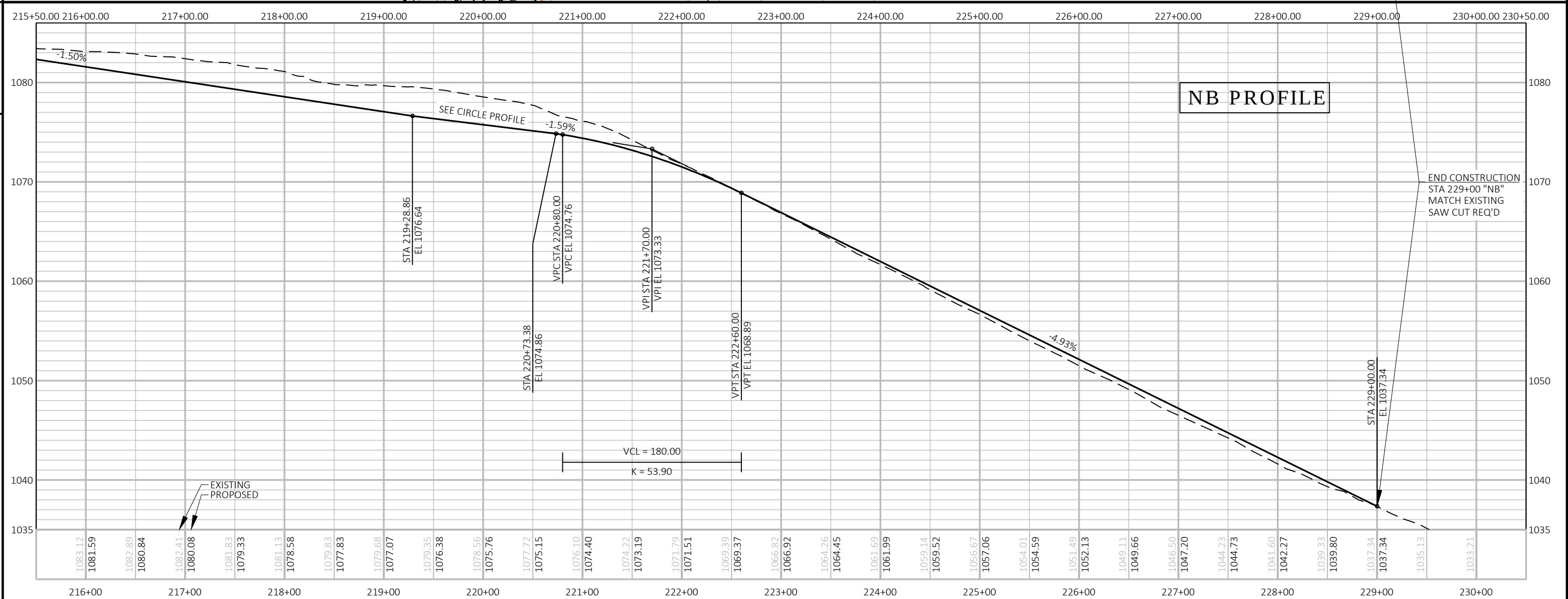
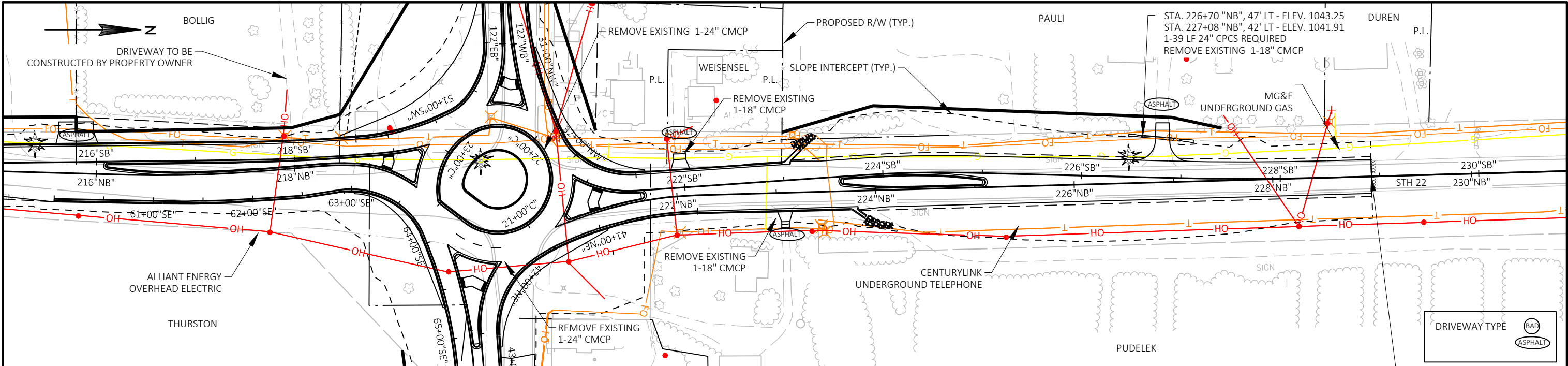


|                        |             |                  |                   |       |   |
|------------------------|-------------|------------------|-------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | EB PLAN & PROFILE | SHEET | E |
|------------------------|-------------|------------------|-------------------|-------|---|



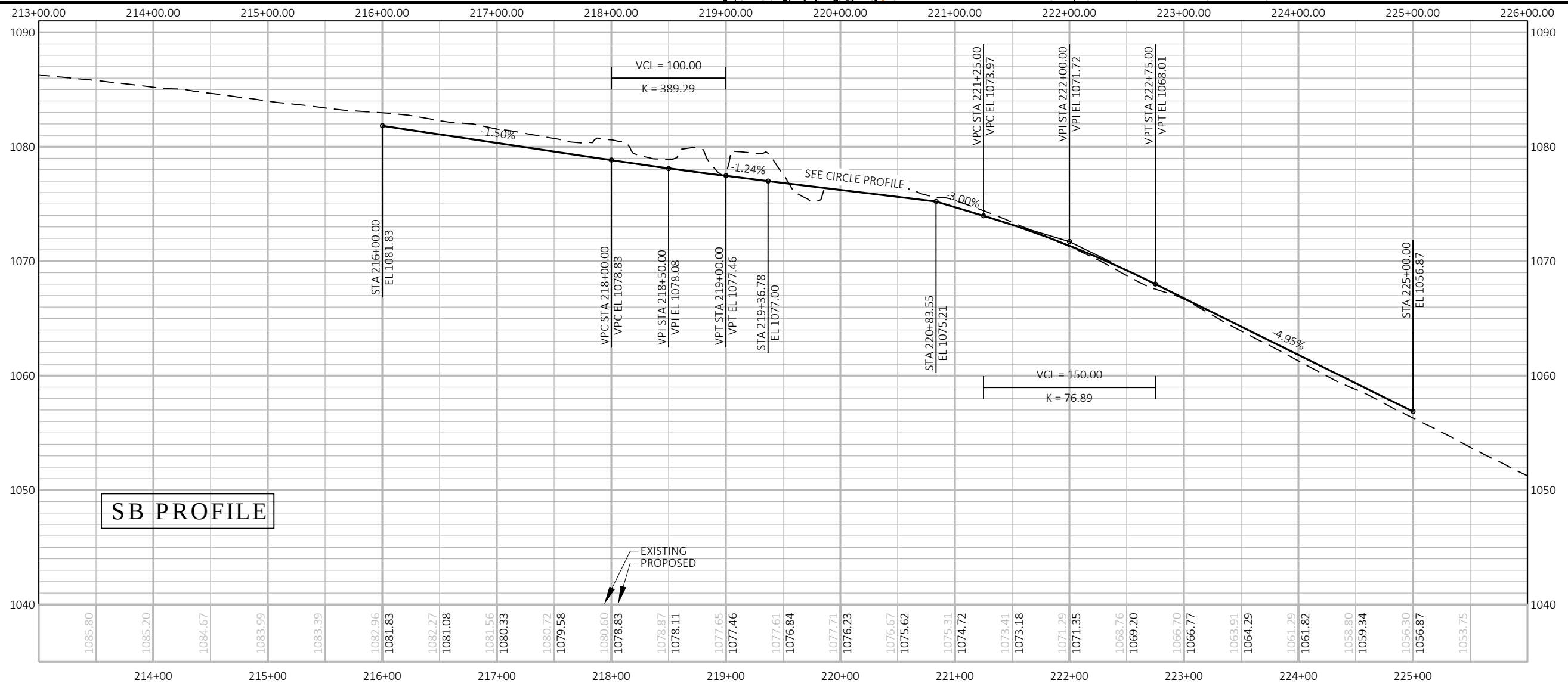
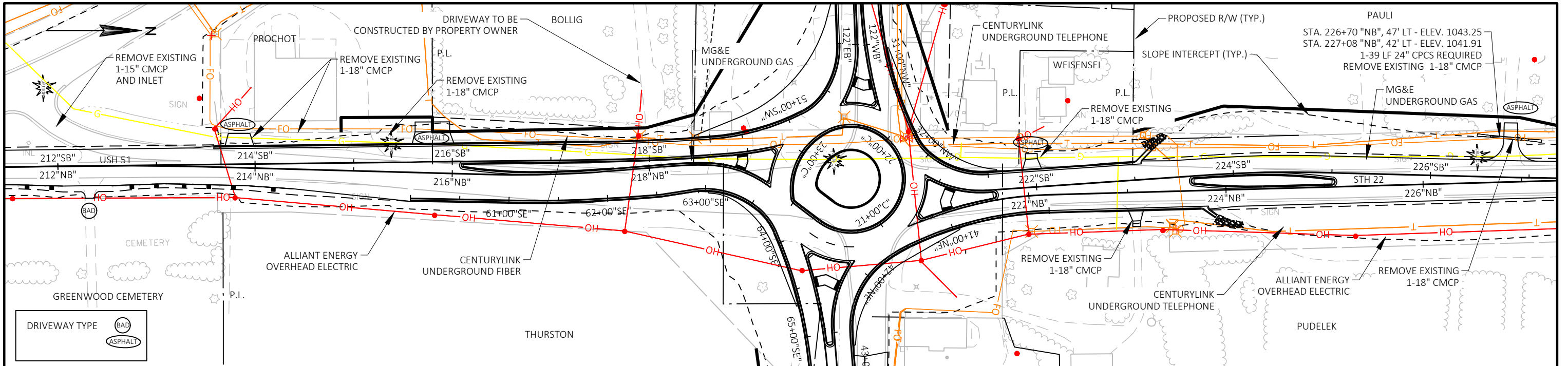
|                        |             |                  |                   |       |   |
|------------------------|-------------|------------------|-------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | WB PLAN & PROFILE | SHEET | E |
|------------------------|-------------|------------------|-------------------|-------|---|

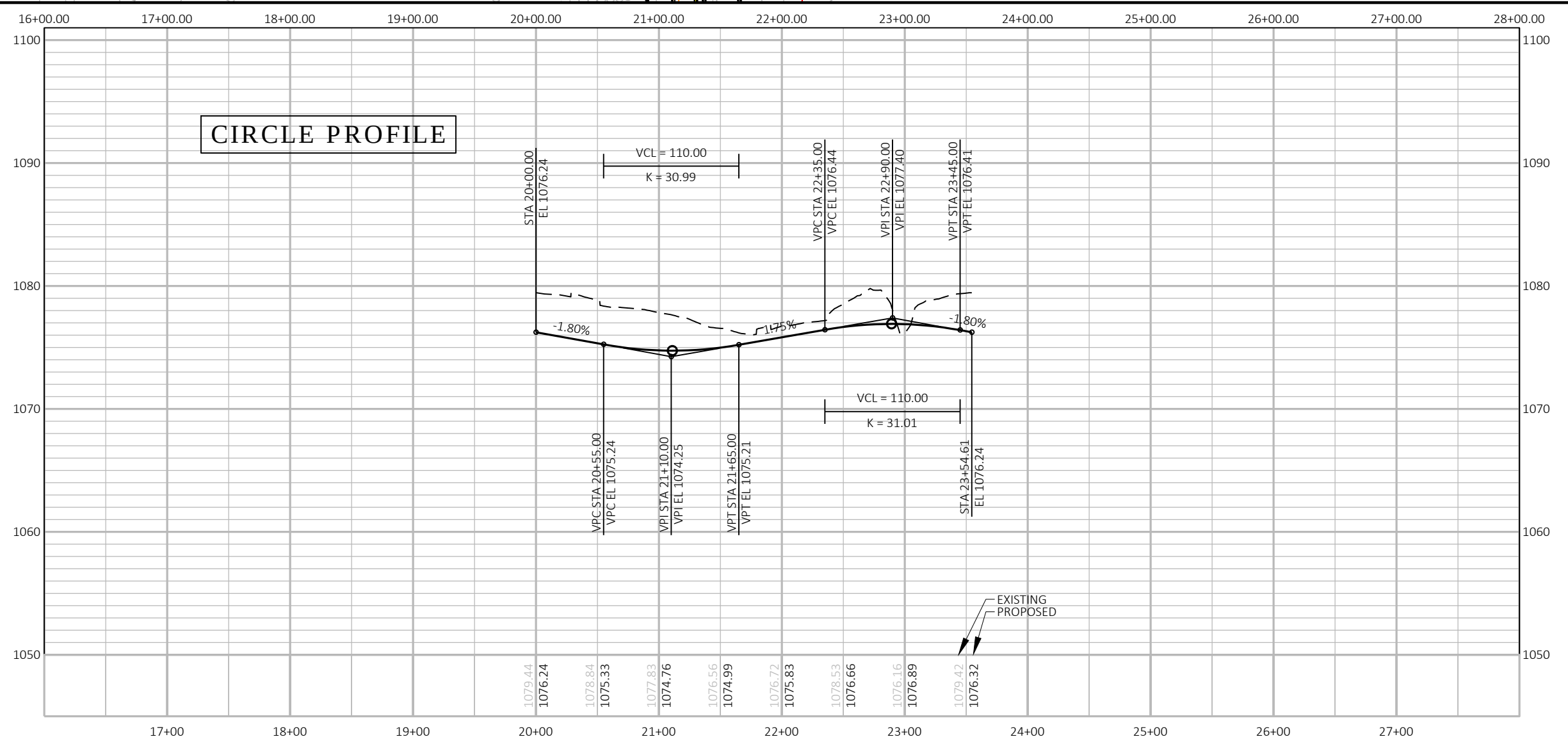
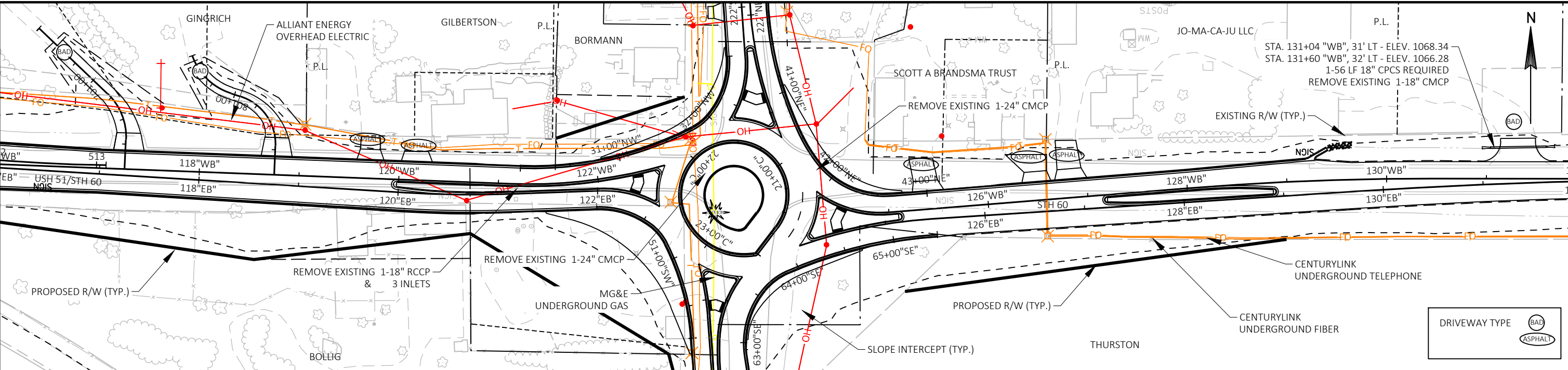


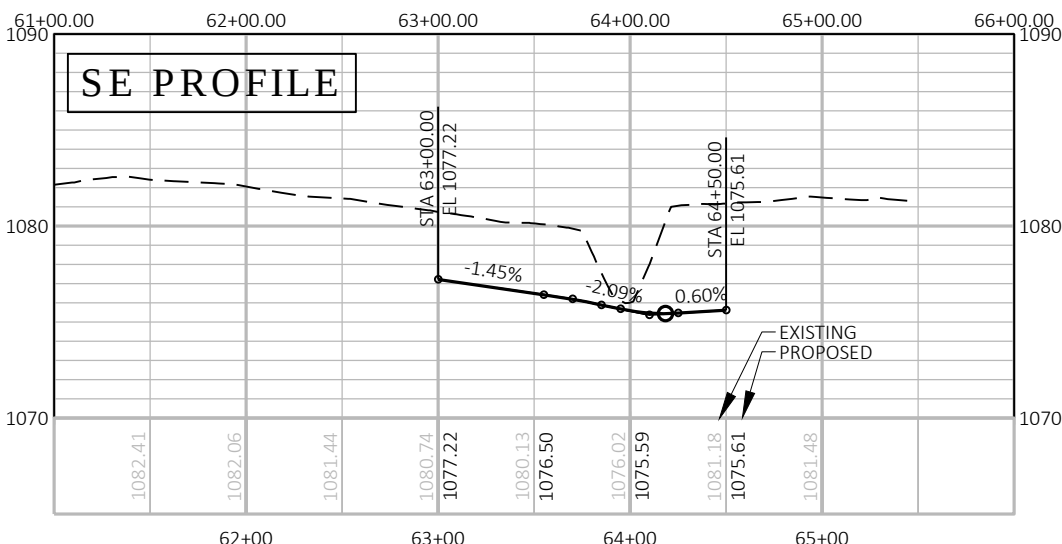
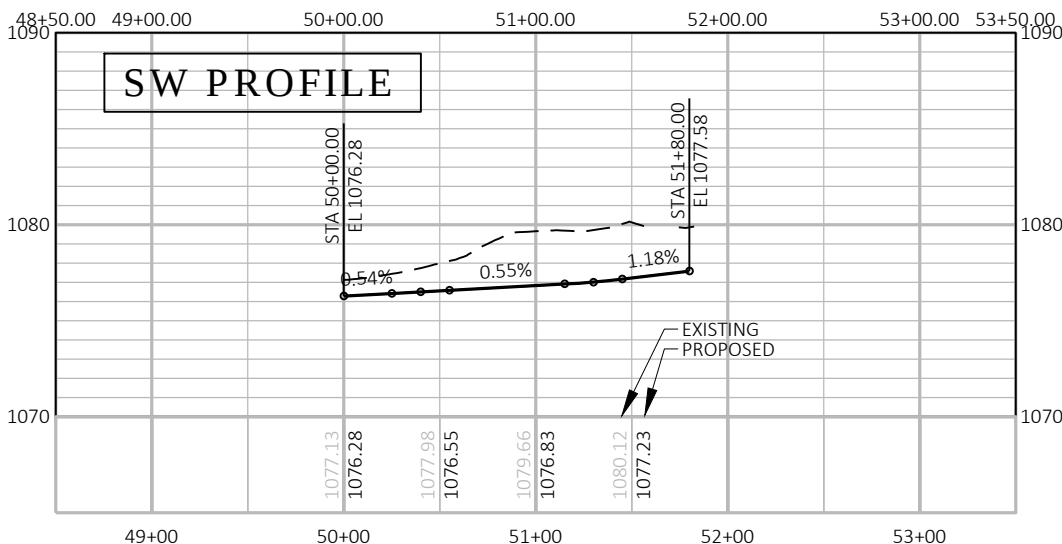
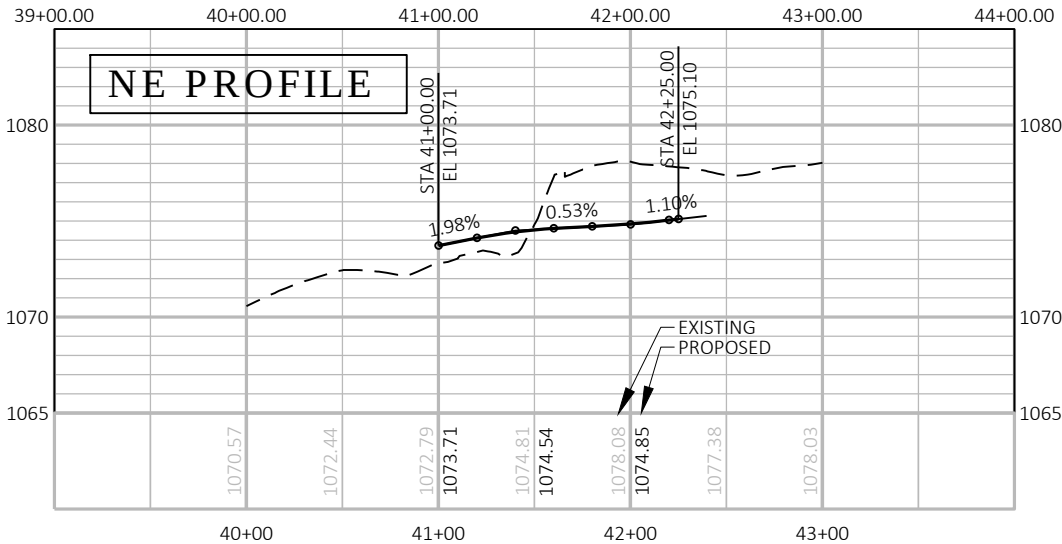
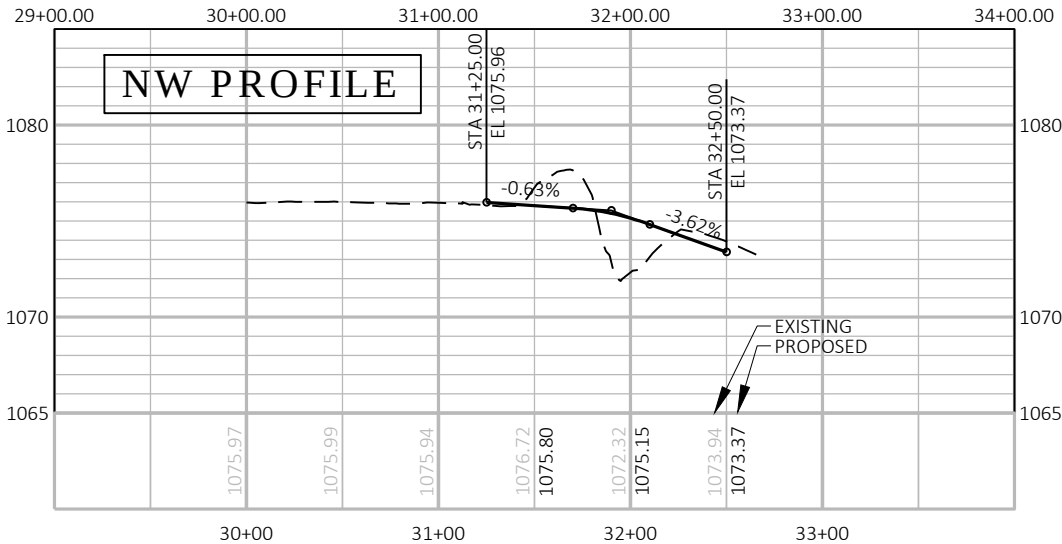
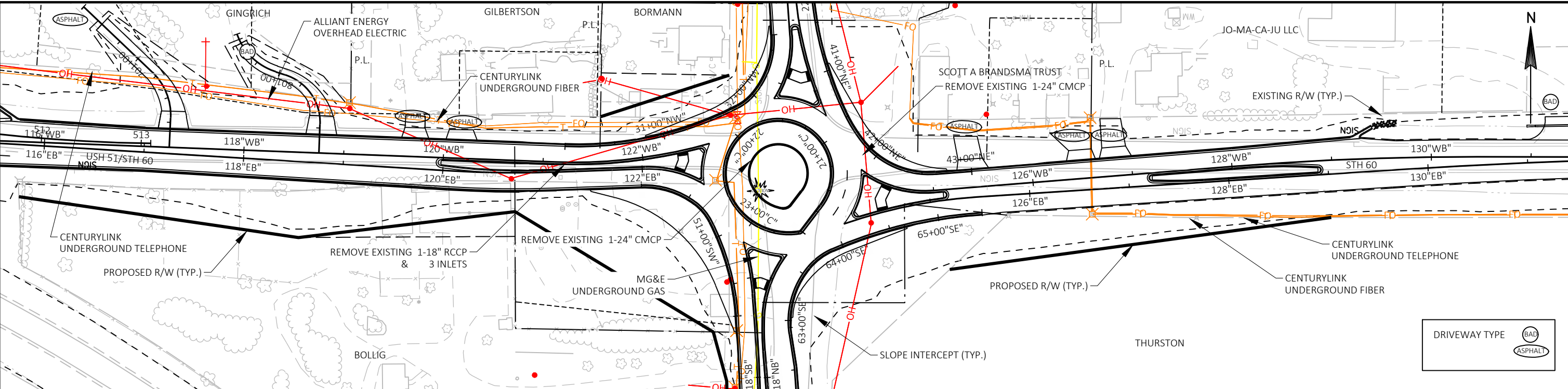


|                        |             |                  |                   |       |   |
|------------------------|-------------|------------------|-------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | NB PLAN & PROFILE | SHEET | E |
|------------------------|-------------|------------------|-------------------|-------|---|





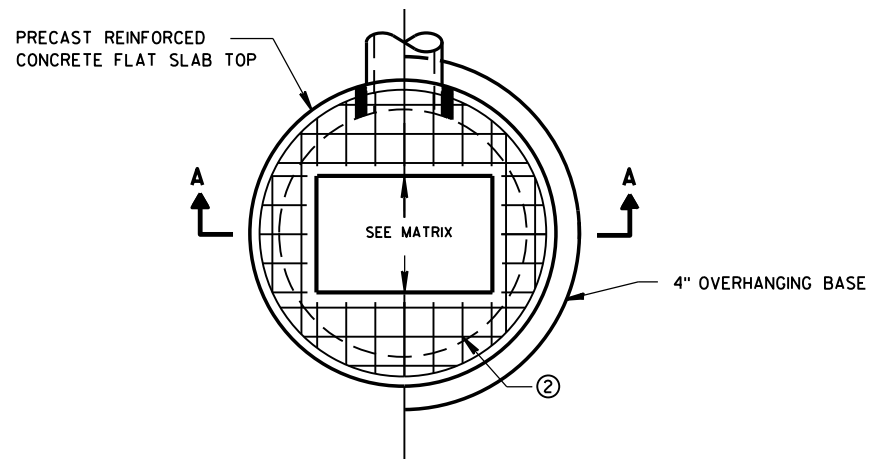




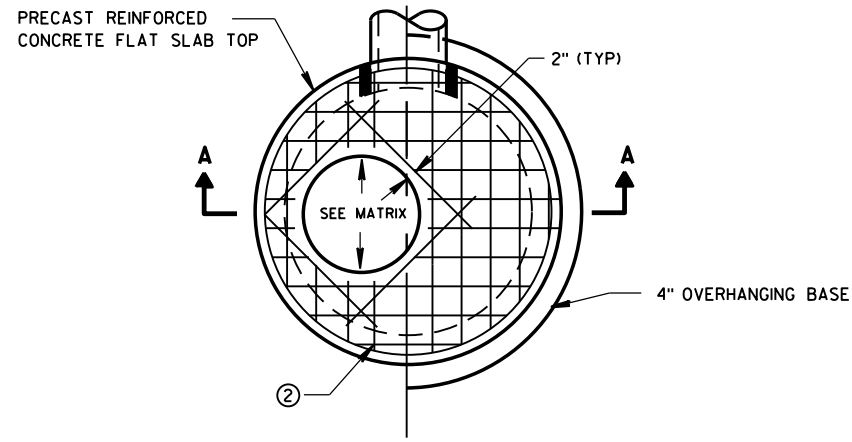




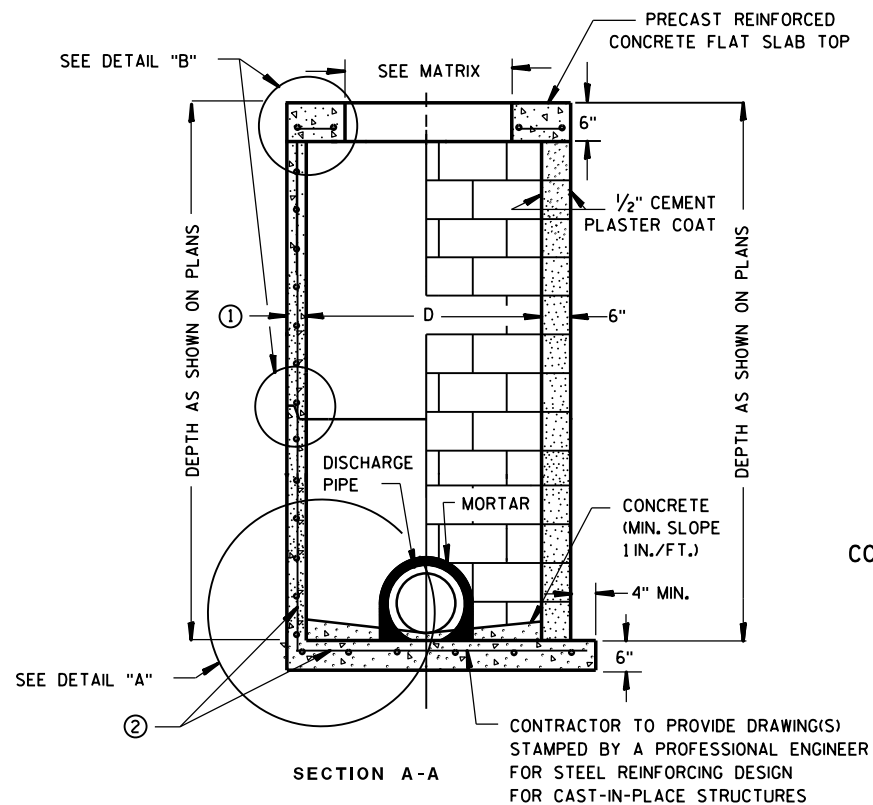




PLAN VIEW RECTANGULAR OPENING

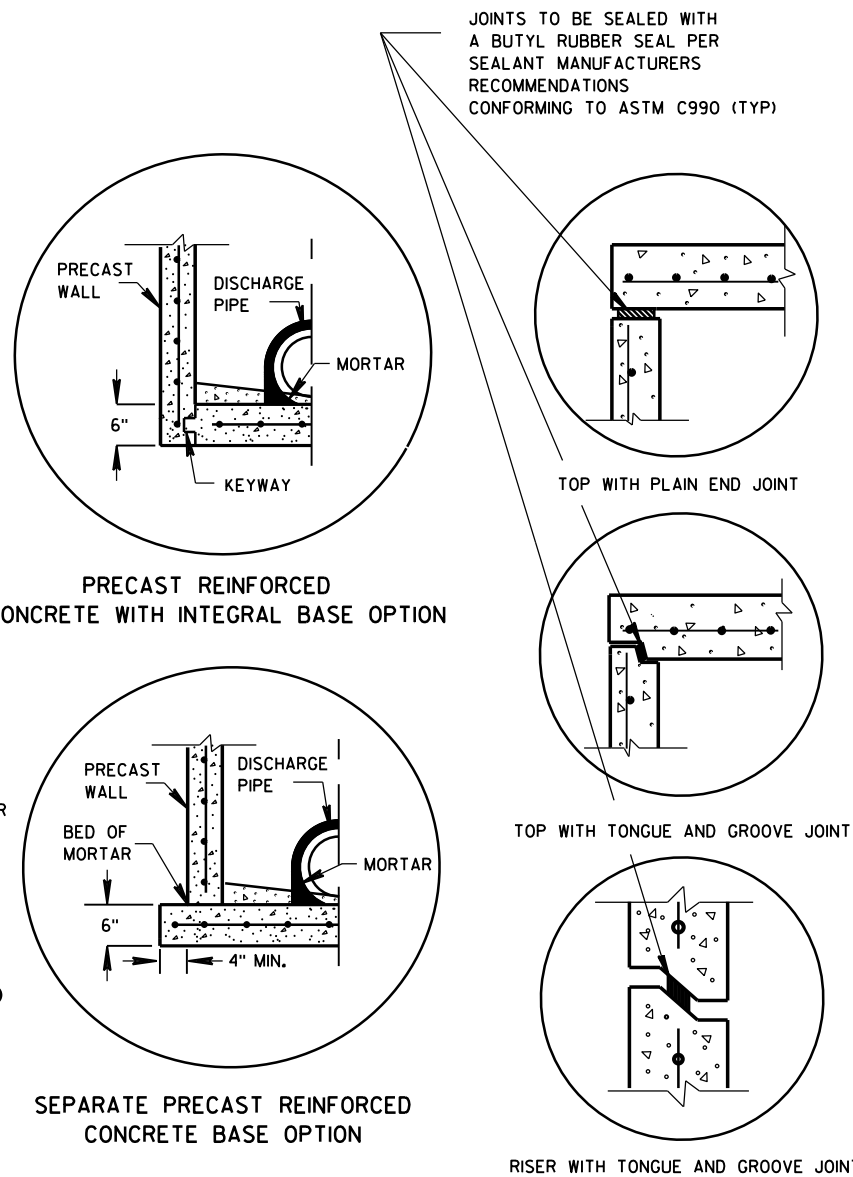


PLAN VIEW CIRCULAR OPENING



PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE OR CONCRETE BLOCK WITH CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

CIRCULAR INLETS W/ FLAT TOP



DETAIL "A"

DETAIL "B"

INLETS 3-FT AND 4-FT DIAMETER

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

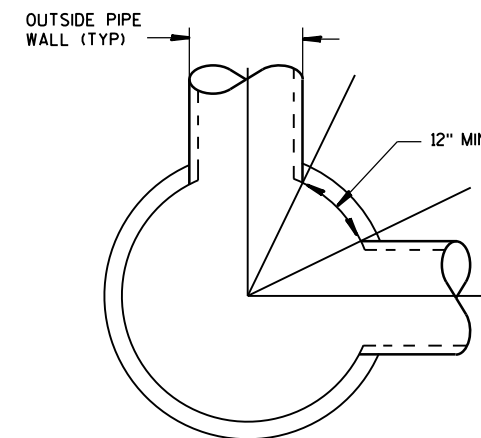
4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4-IN FOR 3-FT DIAMETER AND 5-IN FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

## INLET COVER OPENING MATRIX

|            | INLET COVER TYPE  | ALL A'S | ALL B'S | BW | C | F | ALL H'S | S | T | V | WM | Z |
|------------|-------------------|---------|---------|----|---|---|---------|---|---|---|----|---|
| INLET SIZE | OPENING SIZE (FT) |         |         |    |   |   |         |   |   |   |    |   |
| 3-FT       | 2 DIA.            |         |         |    | X |   |         |   |   |   |    | X |
|            | 2X2               | X       | X       |    |   |   |         | X |   | X |    |   |
| 4-FT       | 2 DIA.            |         |         |    | X |   |         |   |   |   |    | X |
|            | 2X2               | X       | X       |    |   |   |         | X |   | X |    |   |
|            | 2X2.5             |         |         | X  |   |   |         | X | X | X | X  |   |
|            | 2X3               |         |         |    |   |   | X       |   |   |   |    |   |
|            | 2.5X3             |         |         |    |   | X |         |   |   |   |    |   |



DETAIL "C"

## PIPE MATRIX

| INLET SIZE | MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES |                     |
|------------|--------------------------------------------|---------------------|
|            | 180° SEPARATION (IN)                       | 90° SEPARATION (IN) |
| 3-FT       | 15                                         | 12                  |
| 4-FT       | 24                                         | 18                  |

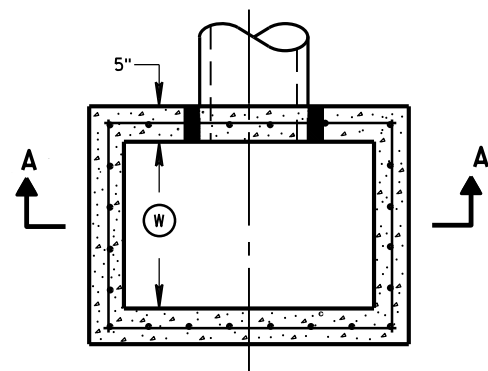
INLETS 3-FT AND 4-FT DIAMETER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

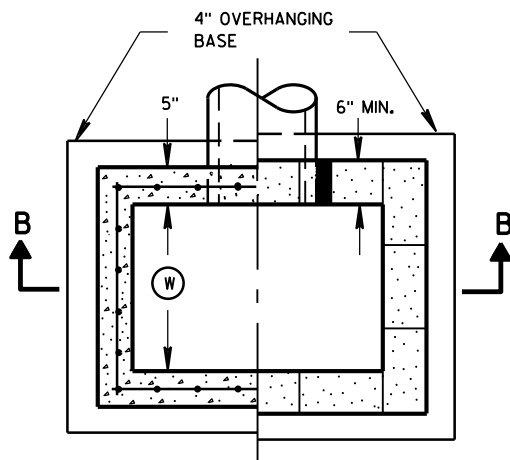
APPROVED  
Sept., 2016 /S/ Rodney Taylor  
DATE ROADWAY STANDARDS DEVELOPMENT  
FHWA UNIT SUPERVISOR



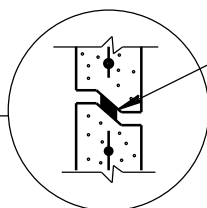
# SDD 8c7 Inlets 2x2-FT, 2x2.5-FT, 2x3-FT, and 2.5x3-FT



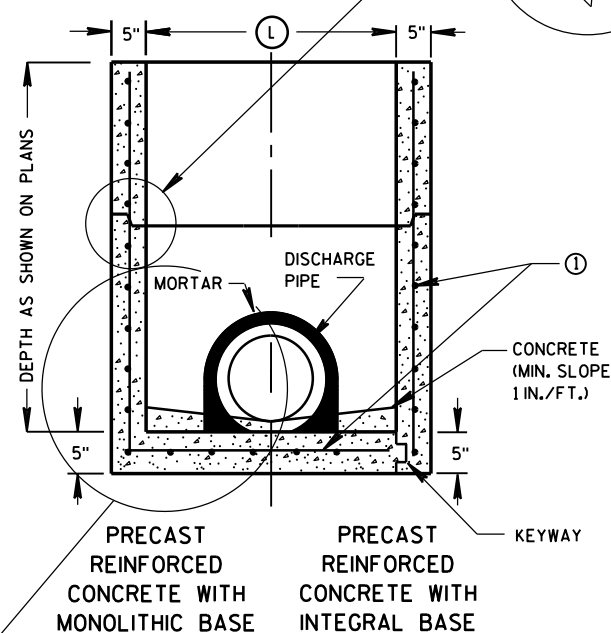
PLAN VIEW



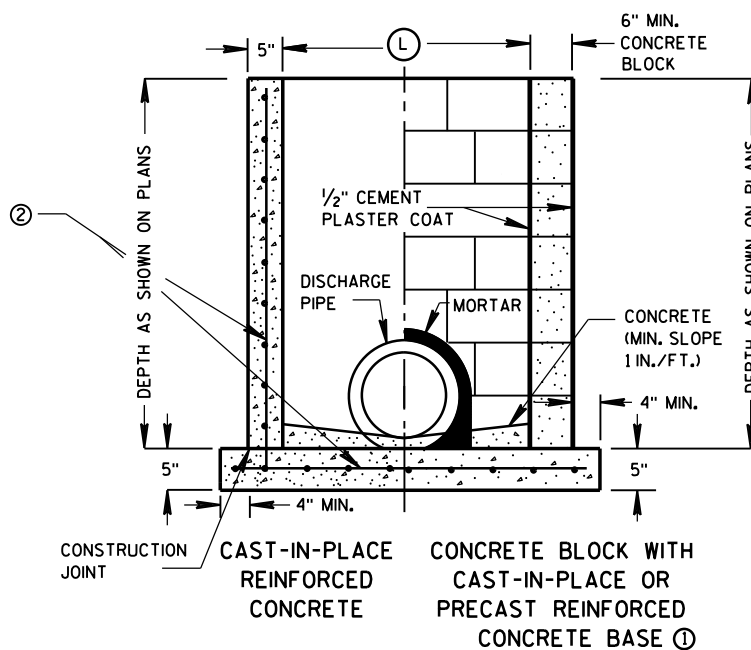
PLAN VIEW



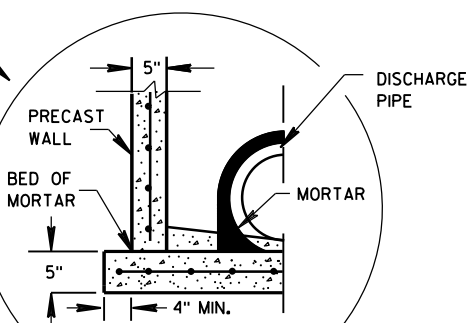
RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



SECTION A-A



SECTION B-B



SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

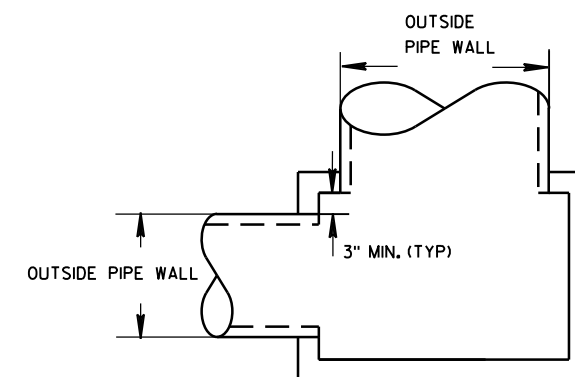
- FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

## INLET COVER MATRIX

| INLET SIZE | WIDTH (1) (FT) | INLET COVER TYPE | ALL A'S | ALL B'S | BW | F | ALL H'S | S | T | V | WM |
|------------|----------------|------------------|---------|---------|----|---|---------|---|---|---|----|
|            |                | LENGTH (2) (FT)  |         |         |    |   |         |   |   |   |    |
| 2X2-FT     | 2              | 2                | X       | X       |    |   |         | X |   | X |    |
| 2X2.5-FT   | 2              | 2.5              |         |         | X  |   |         | X | X | X | X  |
| 2X3-FT     | 2              | 3                |         |         |    |   | X       |   |   |   |    |
| 2.5X3-FT   | 2.5            | 3                |         |         |    | X |         |   |   |   |    |

## PIPE MATRIX

| INLET SIZE | MAXIMUM INSIDE PIPE DIAMETER |             |
|------------|------------------------------|-------------|
|            | WIDTH (IN)                   | LENGTH (IN) |
| 2X2-FT     | 12                           | 12          |
| 2X2.5-FT   | 12                           | 18          |
| 2X3-FT     | 12                           | 24          |
| 2.5X3-FT   | 18                           | 24          |



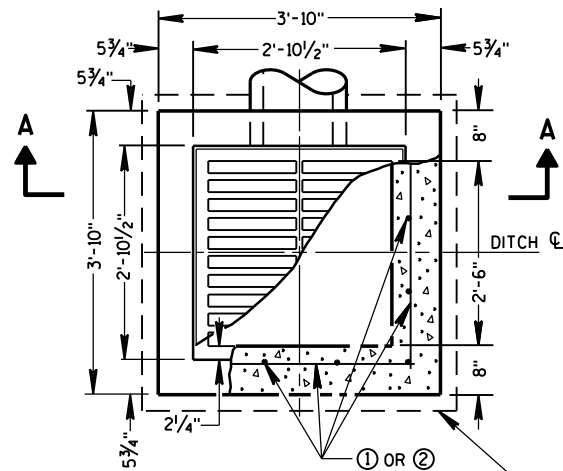
DETAIL "A"

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

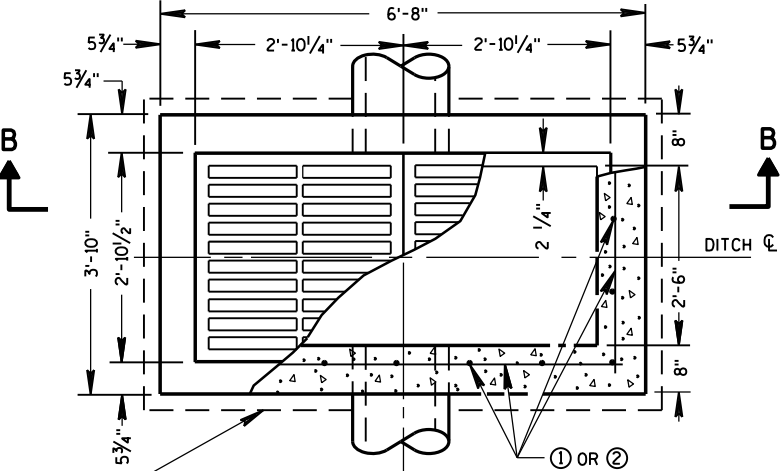
APPROVED  
Sept., 2016 /S/ Rodney Taylor  
DATE ROADWAY STANDARDS DEVELOPMENT  
FHWA UNIT SUPERVISOR

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

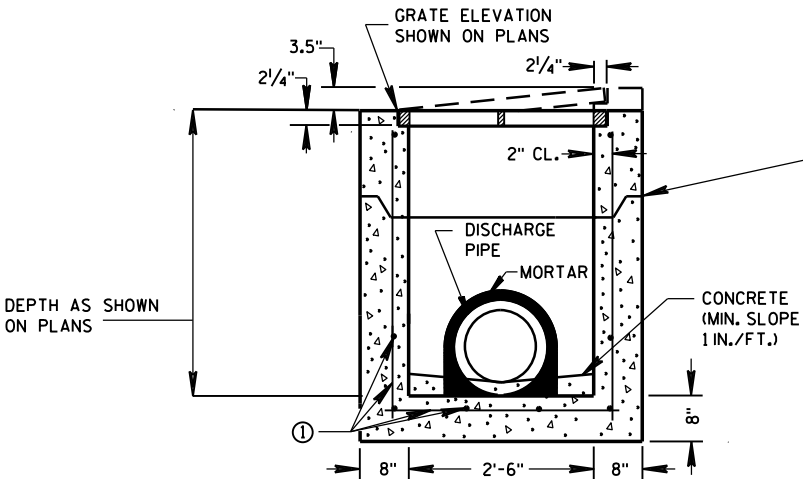


PLAN VIEW

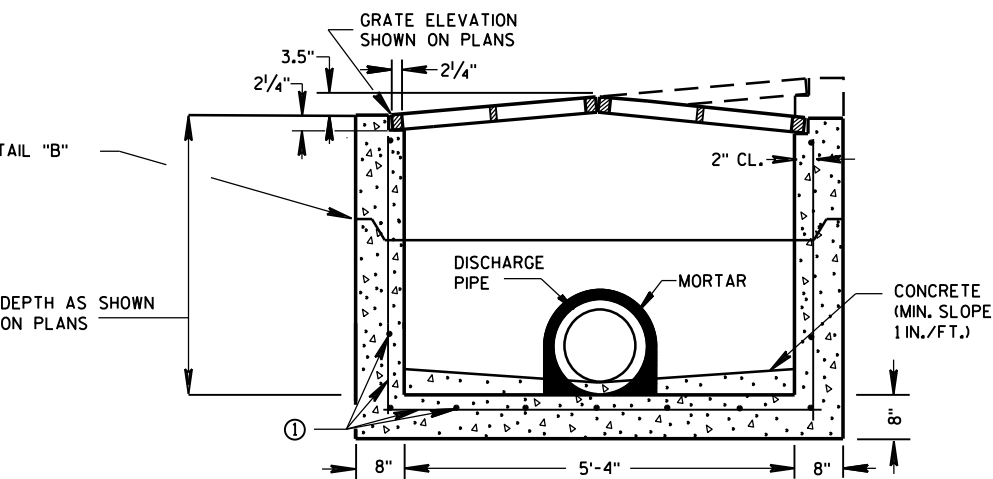
4" OVERHANGING BASE ON REINFORCED CAST-IN-PLACE CONCRETE INLETS



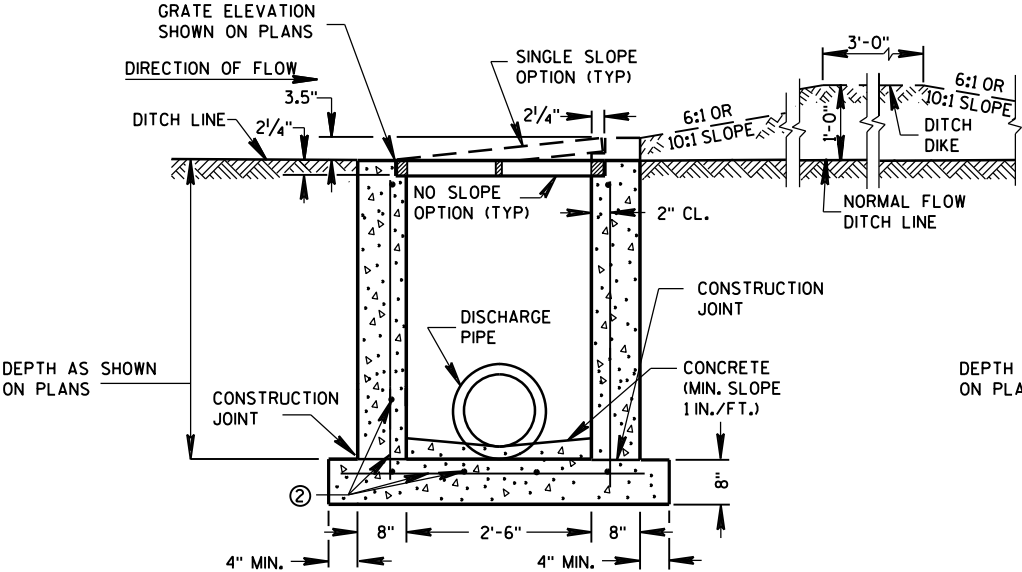
PLAN VIEW



PRECAST REINFORCED CONCRETE SECTION A-A

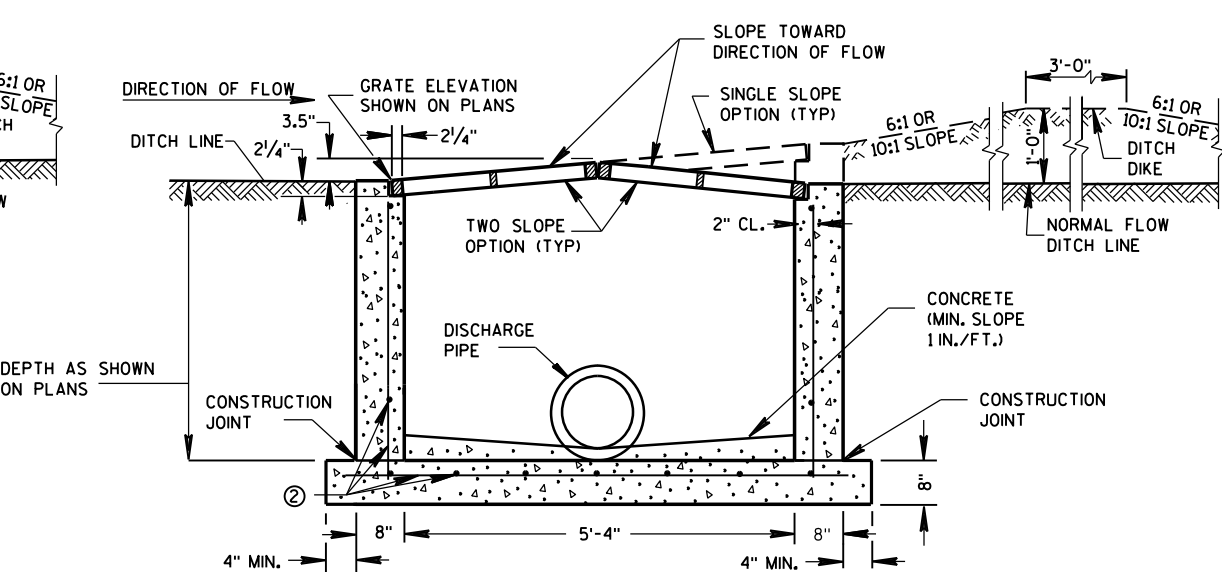


PRECAST REINFORCED CONCRETE SECTION B-B



REINFORCED CAST-IN-PLACE CONCRETE SECTION A-A

INLETS MEDIAN 1 GRATE



REINFORCED CAST-IN-PLACE CONCRETE SECTION B-B

INLETS MEDIAN 2 GRATE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLETS WHICH MAY INCLUDE PRECAST REINFORCED CONCRETE INLETS, SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL MEDIAN INLETS ARE DESIGNATED ON THE PLANS AS "INLETS, IG-MS", ETC. THE FIRST NUMBER AND LETTER DESIGNATE THE TYPE OF STRUCTURE, AND THE FOLLOWING LETTERS DESIGNATE THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

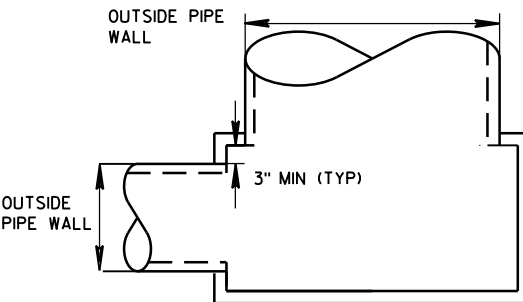
ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

- ① FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

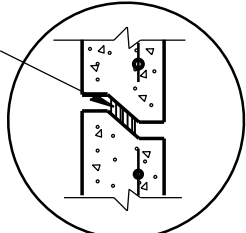
PIPE MATRIX

| INLET SIZE | MAXIMUM INSIDE PIPE DIAMETER |             |
|------------|------------------------------|-------------|
|            | WIDTH (IN)                   | LENGTH (IN) |
| 1 GRATE    | 18                           | 18          |
| 2 GRATE    | 18                           | 42          |



DETAIL "A"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



DETAIL "B"

INLETS MEDIAN 1 AND 2 GRATE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Sept., 2016 /S/ Rodney Taylor  
DATE ROADWAY STANDARDS DEVELOPMENT  
FHWA UNIT SUPERVISOR



TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

| DIMENSION<br>IN INCHES          |   | NON-CONDUCTIVE<br>PULL BOX |        |
|---------------------------------|---|----------------------------|--------|
| BOX DIAMETER **<br>(INSIDE)     | A | 24                         | 24     |
| BOX OVERALL<br>OUTSIDE DIAMETER | B | 27                         | 27     |
| BOX LENGTH                      | C | 36                         | 42     |
| FRAME OPENING                   | D | 22 1/2                     | 22 1/2 |
| WEIGHT IN POUNDS *              |   |                            |        |
| COVER                           |   | 50                         | 50     |
| BOX ONLY                        |   | 75                         | 85     |

\* THE ACTUAL WEIGHT OF THE COVER OR BOX ONLY MAY VARY NOT TO EXCEED 100 LBS INDIVIDUALLY.

\*\* DIAMETER VARIES FROM TOP TO BOTTOM WITH THE DIAMETER LARGER AT THE BOTTOM TO PREVENT FROST HEAVE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL BOXES, FRAMES AND COVERS SHALL BE SUITABLE FOR TIER 15 LOADING AS SPECIFIED IN ANSI/SCTE 77.

PROVIDE AN OPENING FOR TOOL ASSISTED COVER REMOVAL NOT LARGE ENOUGH TO PERMIT PASSAGE OF A SPHERE MORE THAN 1/2" DIAMETER

ENSURE COVER SURFACE IS SKID RESISTANT WITH A COEFFICIENT OF FRICTION OF AT LEAST 0.5 AND VERTICAL SURFACE DISCONTINUITIES LESS THAN 1/4".

COVER SHALL BE MAGNETICALLY LOCATABLE.

BOXES AND EXTENSIONS ARE TRIMMABLE FOR CUSTOM LENGTHS. TRIMMED PIECES SHALL MAINTAIN A UNIFORM LENGTH.

ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

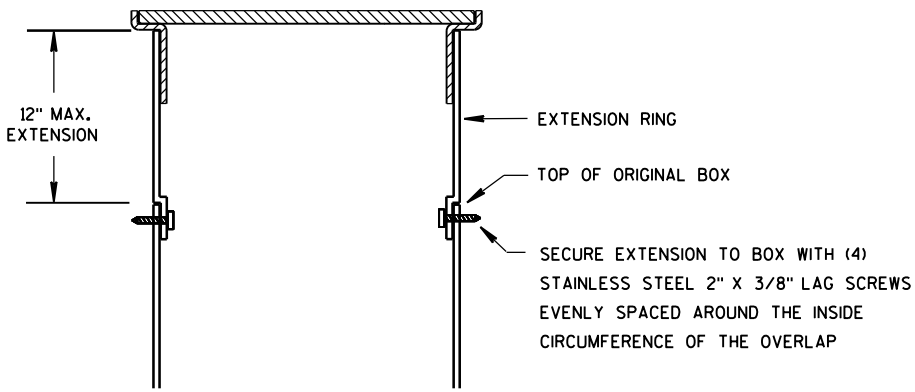
THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

ENTIRE BOX MUST BE CONSTRUCTED OF NON-CONDUCTIVE MATERIALS WITH THE EXCEPTION OF STAINLESS STEEL FASTENERS AND MAGNETIC LOCATABLE DEVICE.

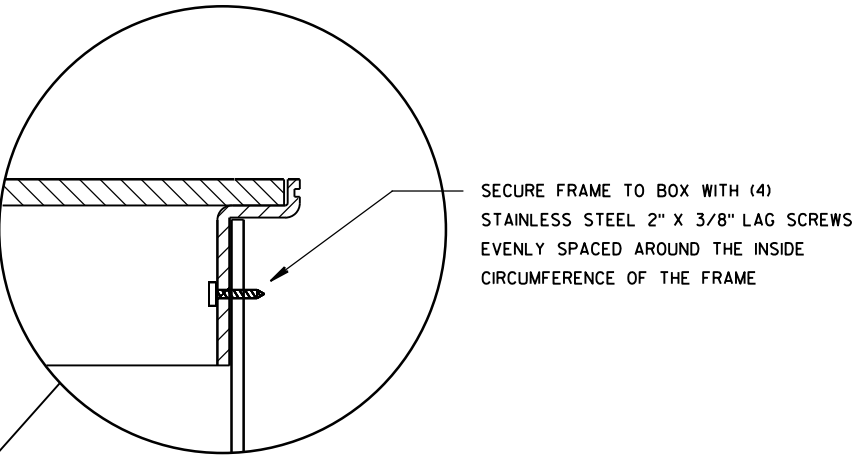
WHEN A PULL BOX IS INSTALLED IN CRUSHED AGGREGATE SHOULDERS, PLACE IT 2-3 INCHES BELOW GRADE AND COVER IT WITH 2-3 INCHES OF CRUSHED AGGREGATE

LABEL ON COVER SHALL READ "ELECTRIC" FOR SIGNAL AND LIGHTING SYSTEMS, "WISDOT ITS" FOR COMMUNICATIONS AND ITS EQUIPMENT SYSTEMS.

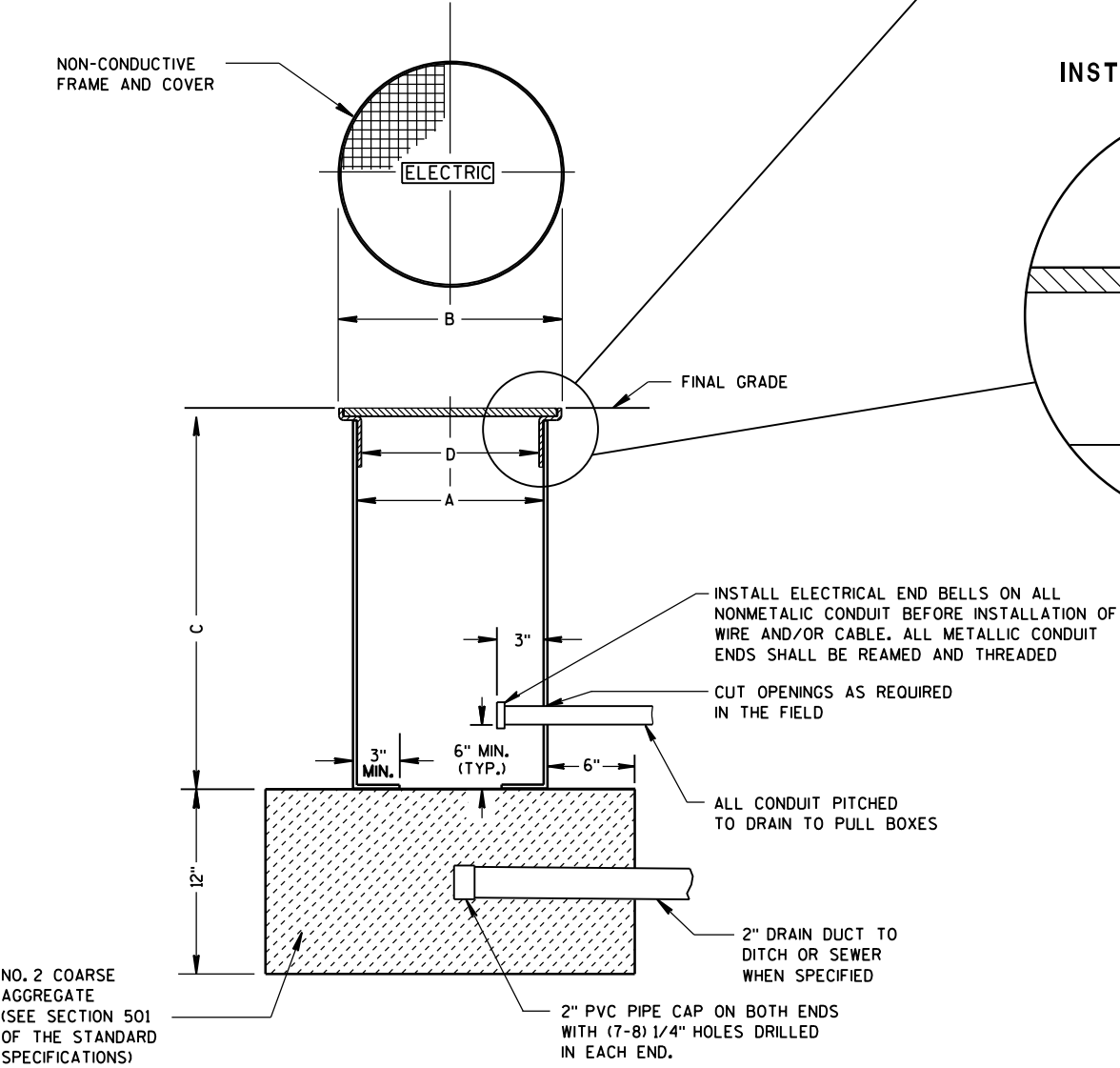
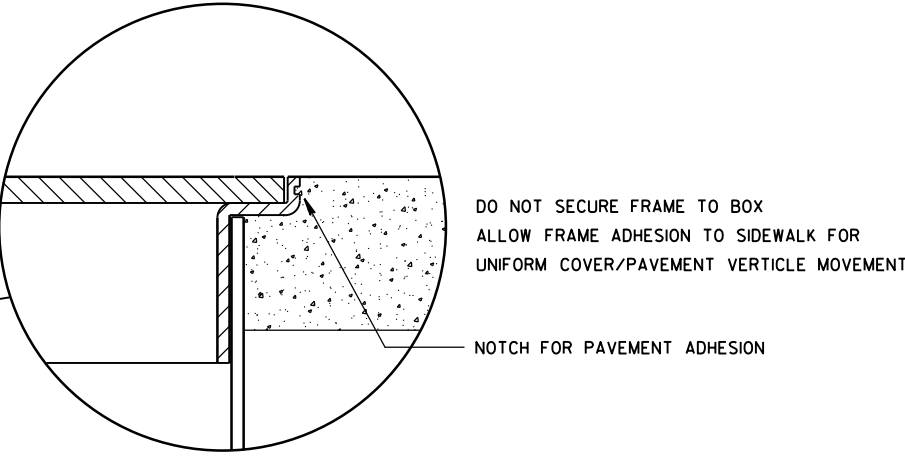


BOX EXTENSION

INSTALLED IN SOD OR CRUSHED AGGREGATE



INSTALLED IN SIDEWALK



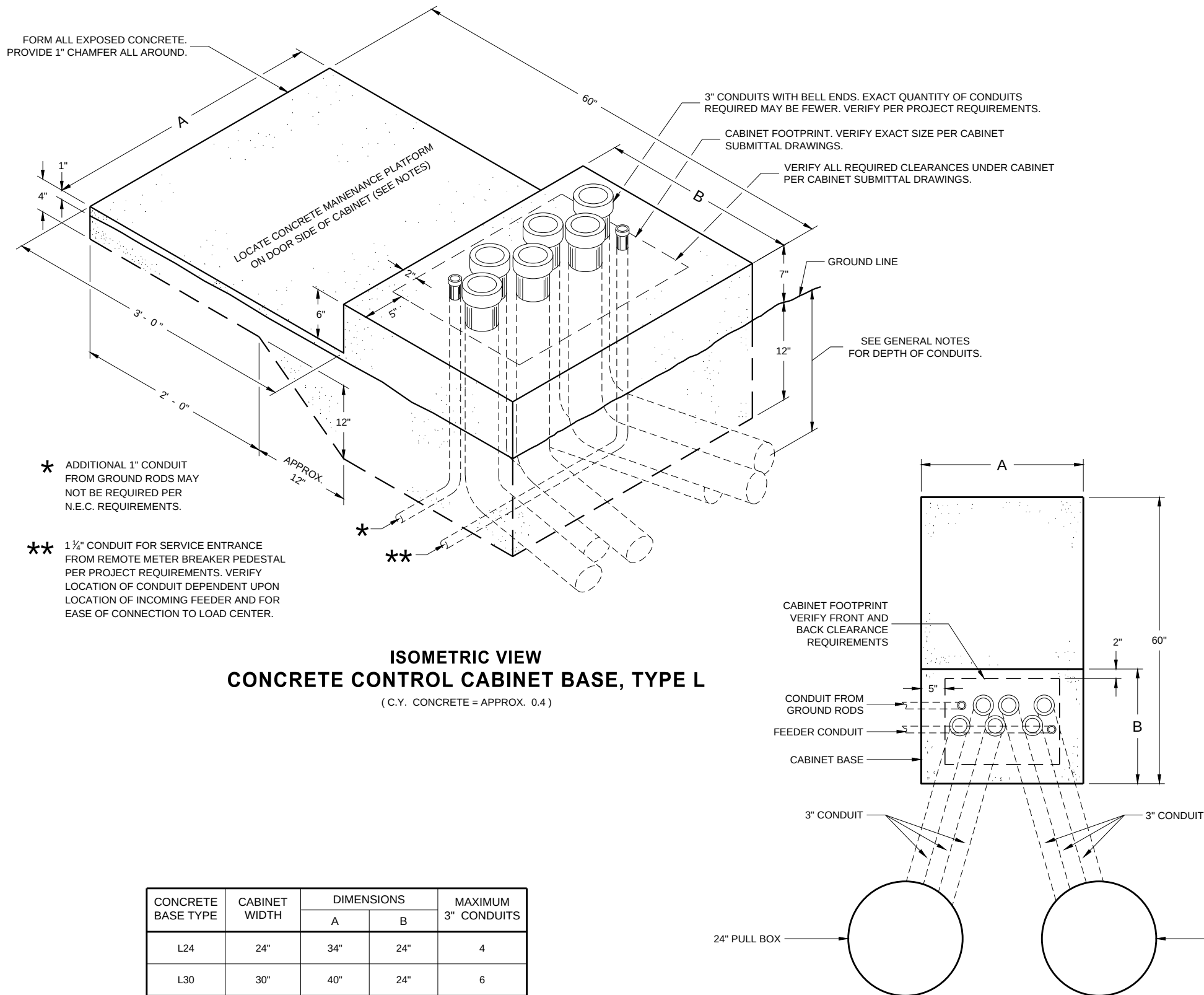
NON-CONDUCTIVE PULL BOX

|                                                    |                                                   |
|----------------------------------------------------|---------------------------------------------------|
| PULL BOX<br>NON-CONDUCTIVE                         |                                                   |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |                                                   |
| APPROVED<br>May 2017<br>DATE                       | /S/ Ahmet Demirbilek<br>STATE ELECTRICAL ENGINEER |
| FHWA                                               |                                                   |





# SDD 09C14 Concrete Control Base, Type-L



## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

INSTALL FOUR STAINLESS STEEL APPROVED CONCRETE MASONRY ANCHORS TO ANCHOR THE CABINET BASES. THE ANCHORS SHALL BE LOCATED AS DIRECTED BY THE ENGINEER TO PROPERLY ANCHOR THE CONTROL CABINET TO THE BASE.

WHEN REQUIRED TO CONNECT NON - METALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U. L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

CONDUIT HEIGHT ABOVE THE CONCRETE BASE SHALL BE 1 INCH.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

LOCATIONS SHALL BE AS SHOWN ON THE PLANS UNLESS DETERMINED BY THE ENGINEER IN THE FIELD.

CONTROL CABINET BASE TOP SURFACE SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

MAINTENANCE PLATFORM SHALL BE FLOAT OR BROOM FINISHED AND LEVEL.

MAINTENANCE PLATFORMS ARE NOT REQUIRED WHEN THE SURROUNDING AREA IS PAVED.

MINIMUM BENDING RADIUS OF CONDUIT EQUALS 6 TIMES THE DIAMETER.

ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

CAP ALL BELOW GRADE METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

PLUG ALL BELOW GRADE NON - METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NON - METALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6 INCHES MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.

CONDUIT EXITING THE CONCRETE BASE SHALL TERMINATE IN PULL BOXES AS SHOWN ON THE PLANS.

CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6 INCH MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF THE CONCRETE BASE BEFORE INSTALLATION OF CABLE OR WIRE.

CONCRETE CONTROL  
CABINET BASE, TYPE L

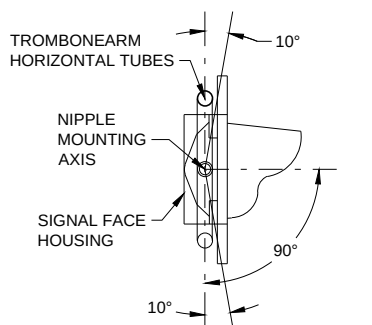
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018  
DATE /S/ Ahmet Demirbilek  
STATE ELECTRICAL ENGINEER

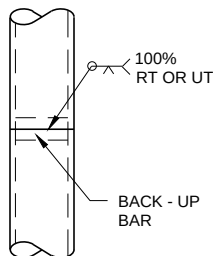
FHWA



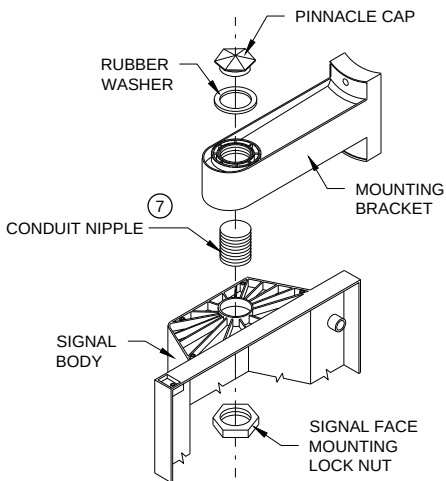
# SDD 09E01-a Pole Mountings for Traffic Signals, Type 2



FOR MANUFACTURERS USE ONLY  
WELD TO BE 100% R.T. OR U.T. TESTED AS PER THE REQUIREMENTS OF AWS D 1.5-88. RECORDS OF COMPLIANCE OF SUCH TESTING SHALL BE FURNISHED TO THE OFFICE OF DESIGN / BRIDGE FOR VERIFICATION AND APPROVAL.



POLE SPLICE DETAIL



SIGNAL FACE MOUNTING DETAIL  
(BANDED)

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLES SHALL BE EITHER ALUMINUM OR GALVANIZED STEEL AS CALLED FOR IN THE CONTRACT.

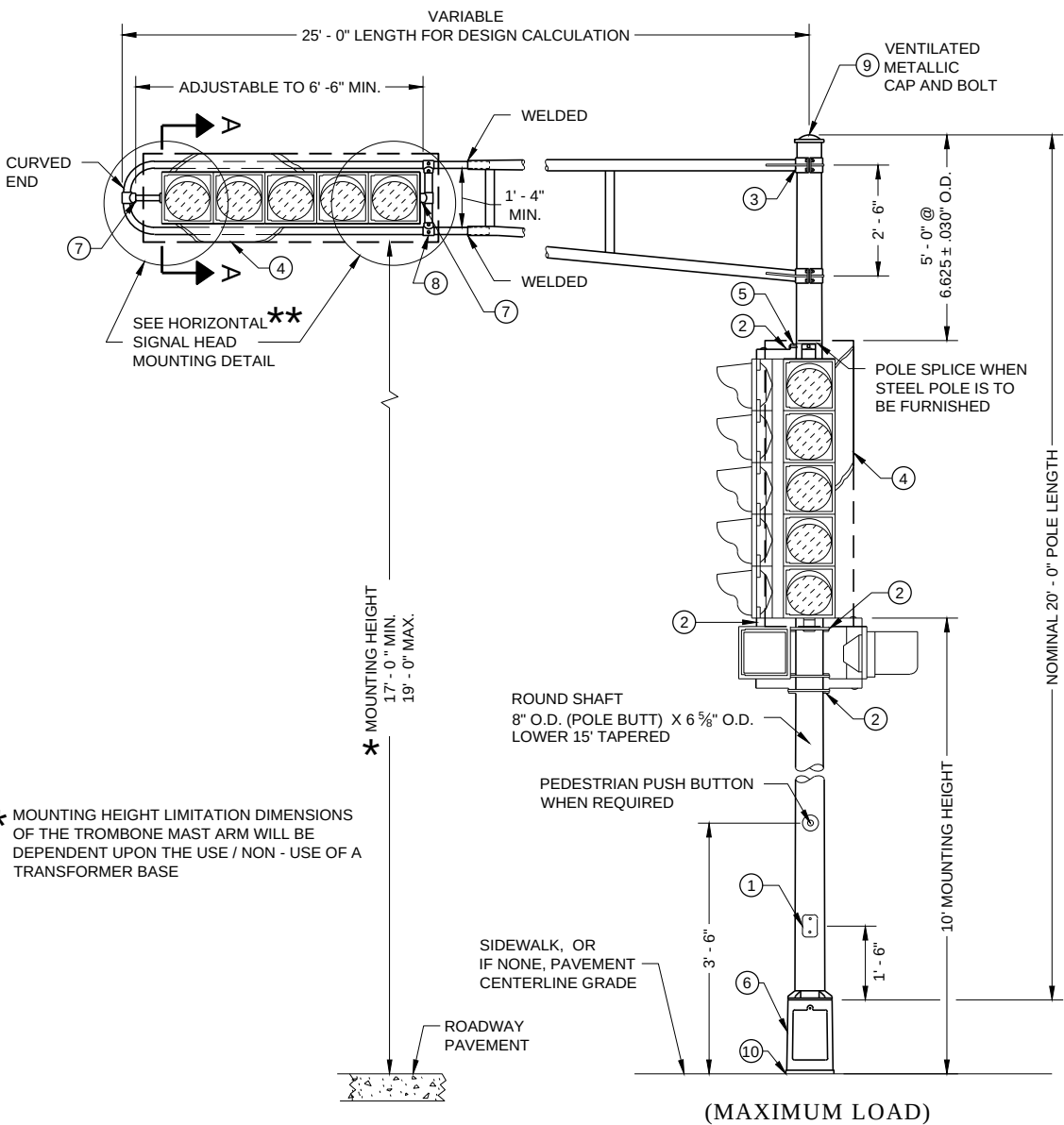
SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

A PULL WIRE / ROPE SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

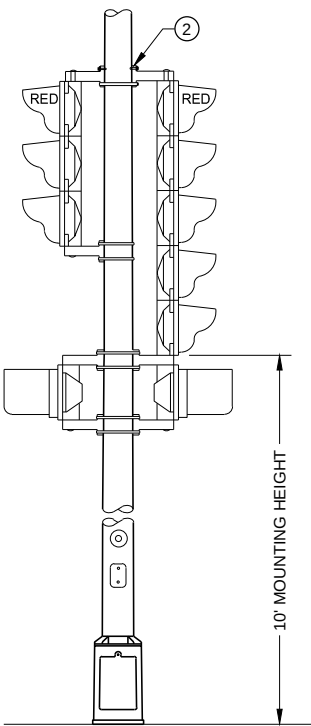
TYPE 2 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063 - T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

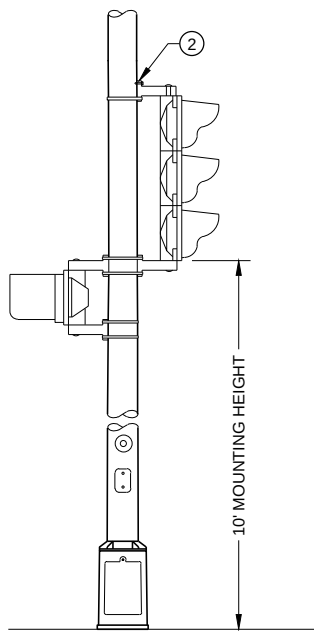
- ① 4" X 6" REINFORCED HANDHOLE AND COVER ASSEMBLY WITH TWO (2) 1/4" X 3/4" - 20 TPI, STAINLESS STEEL, HEX HEAD BOLTS.
- ② SIGNAL FACE MOUNTING BRACKETS. MOUNT WITH CAP SCREWS AND BANDING.
- ③ GROMMETS. 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- ④ SECURELY MOUNT DULL BLACK POLYCARBONATE BACK PLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- ⑤ POLE MOUNTED SIGNAL FACES SHALL REQUIRE ONE OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACES.
- ⑥ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ⑦ USE 1 1/2" ID NIPPLES ZINC-COATED RIGID METAL CONDUIT, LONG ENOUGH TO ACCOMMODATE FULL DEPTH THREADING INTO THE HEAD MOUNTING LOCK NUT IN ORDER TO TIGHTEN THE FACE, BUT THAT DO NOT INTERFERE WITH REFLECTOR CLOSURE. THREAD THE NIPPLE INTO THE MOUNTING BRACKET/ELBOW UNTIL TIGHT. USE APPROVED PINNACLE TYPE HARDWARE FROM A DEPARTMENT APPROVED MANUFACTURER TO CLOSE THE UNUSED 1 1/2" OPENING IN SIGNAL FACES AND BRACKET ENDS.
- ⑧ VERTICAL STRUT (ADJUSTABLE). ONE (1) SET SCREW (1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUTS THE SLIDING TYPE.
- ⑨ FURNISH AND INSTALL VENTILATED, CAST METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑩ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND THE TRANSFORMER BASE.
- ⑪ USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.



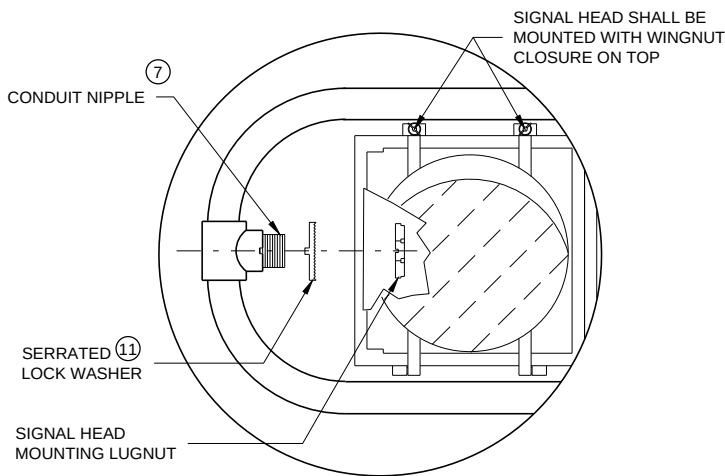
\* MOUNTING HEIGHT LIMITATION DIMENSIONS OF THE TROMBONE MAST ARM WILL BE DEPENDENT UPON THE USE / NON - USE OF A TRANSFORMER BASE



TYPICAL MOUNTING OF BACK TO BACK  
3 AND 5 SECTION SIGNAL FACES



TYPICAL MOUNTING OF 3 SECTION  
SIGNAL FACE



HORIZONTAL SIGNAL HEAD  
MOUNTING DETAIL

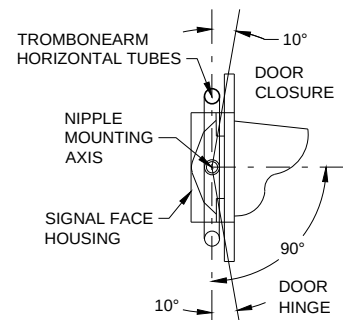
\*\* SIGNAL HEAD ATTACHMENT ALSO APPLIES TO MOUNTING AT CROSS BAR

POLE MOUNTINGS FOR  
TRAFFIC SIGNALS  
TYPE 2

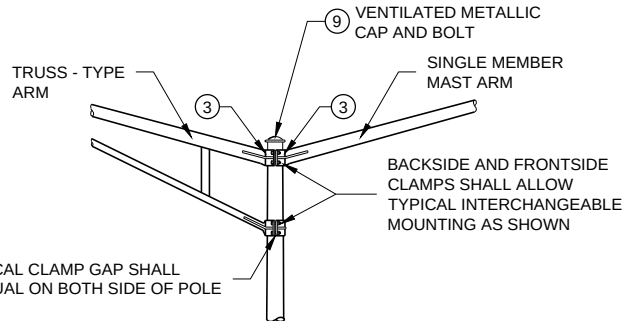
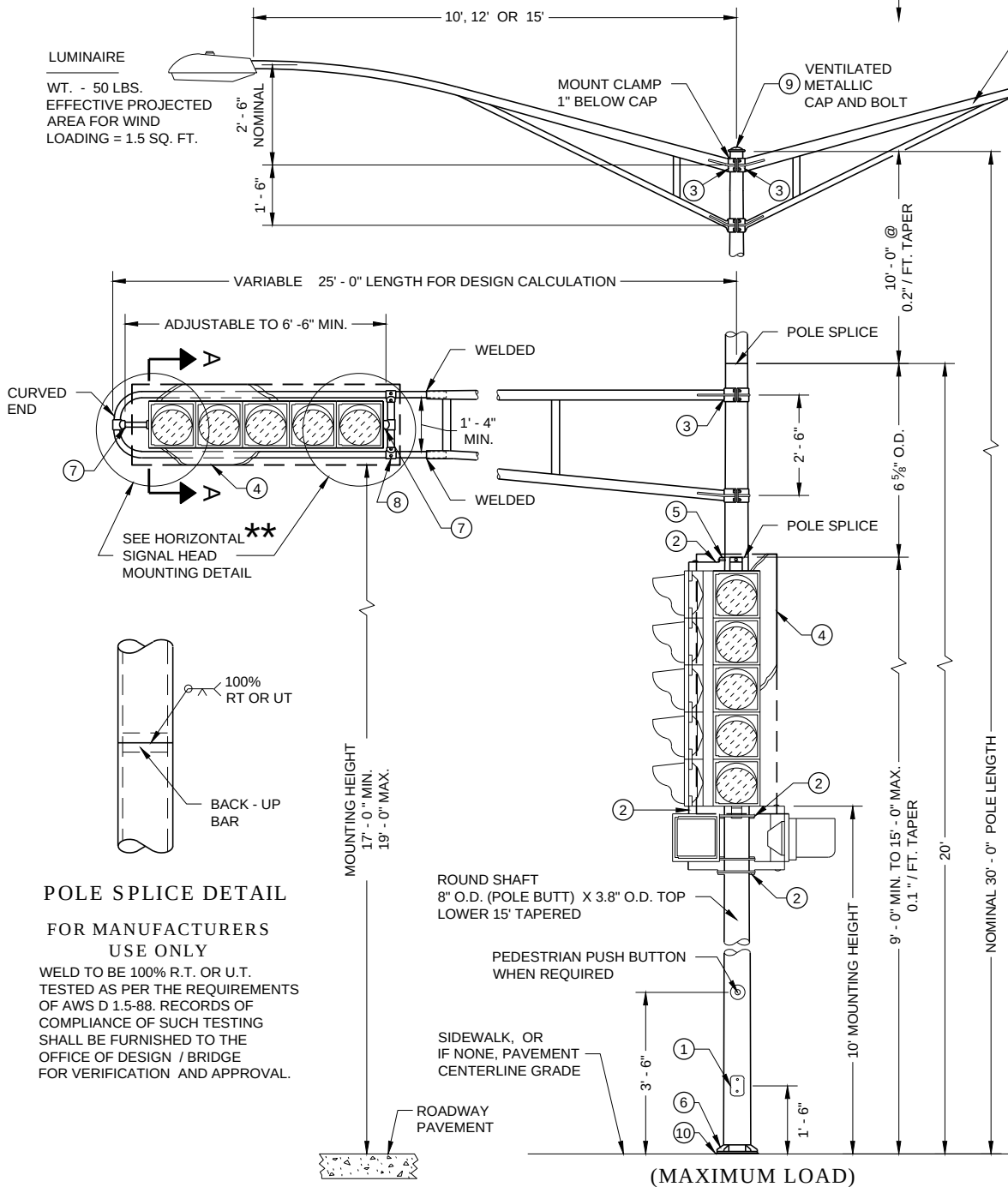
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



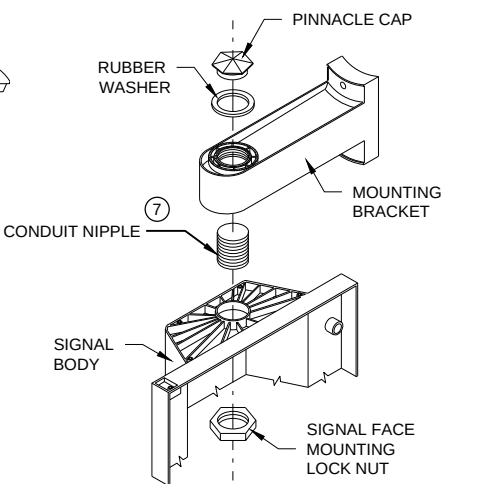
# SDD 09E01-b Pole Mountings for Traffic Signals and Lighting Units, Type 3 (Heavy Duty)



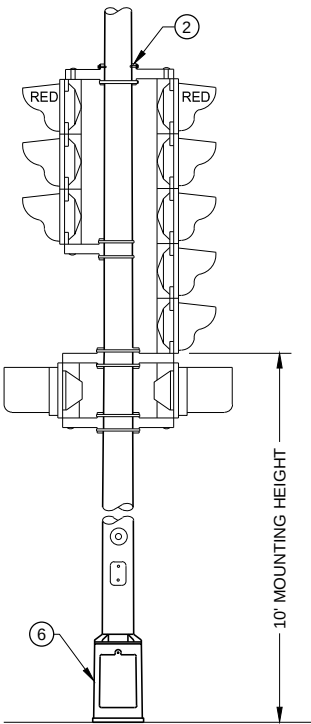
SECTION A-A



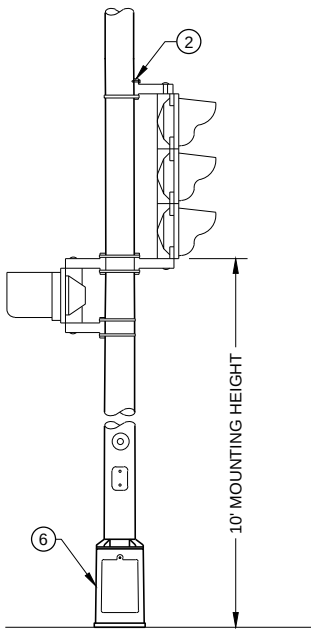
INTERCHANGEABLE MOUNTING DETAIL



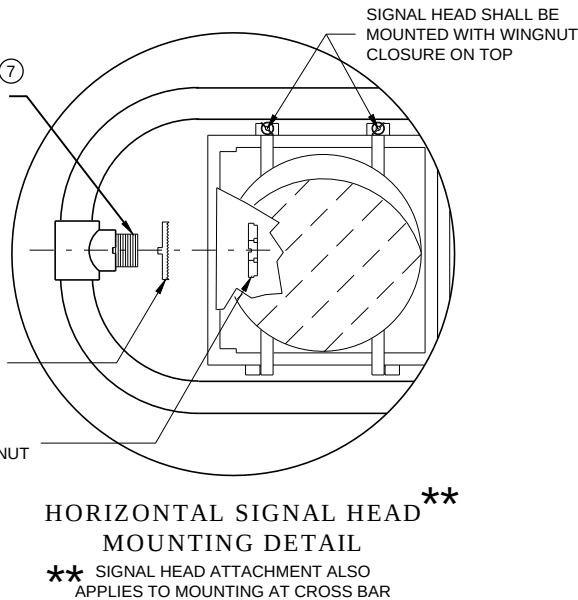
SIGNAL FACE MOUNTING DETAIL (BANDED)



TYPICAL MOUNTING OF BACK TO BACK 3 AND 5 SECTION SIGNAL FACES



TYPICAL MOUNTING OF 3 SECTION SIGNAL FACE



HORIZONTAL SIGNAL HEAD MOUNTING DETAIL

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL TYPE 3 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

A PULL WIRE / ROPE SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8 INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- 4" X 6" REINFORCED HANDHOLE AND COVER ASSEMBLY WITH TWO (2) 1/4" X 3/4" - 20 TPI, STAINLESS STEEL, HEX HEAD BOLTS.
- SIGNAL FACE MOUNTING BRACKETS. MOUNT WITH CAP SCREWS AND BANDING.
- GROMMETS. 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- SECURELY MOUNT DULL BLACK POLYCARBONATE BACK PLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- POLE MOUNTED SIGNAL FACES SHALL REQUIRE ONE OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACE.
- CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED. UNDER MAX LOADING, TYPE 3 POLE SHALL BE MOUNTED DIRECTLY TO ITS CONCRETE BASE.
- USE 1 1/2" ID NIPPLES ZINC-COATED RIGID METAL CONDUIT, LONG ENOUGH TO ACCOMMODATE FULL DEPTH THREADING INTO THE HEAD MOUNTING LOCK NUT IN ORDER TO TIGHTEN THE FACE, BUT THAT DO NOT INTERFERE WITH REFLECTOR CLOSURE. THREAD THE NIPPLE INTO THE MOUNTING BRACKET/ELBOW UNTIL TIGHT. USE APPROVED PINNACLE TYPE HARDWARE FROM A DEPARTMENT APPROVED MANUFACTURER TO CLOSE THE UNUSED 1 1/2" OPENING IN SIGNAL FACES AND BRACKET ENDS.
- VERTICAL STRUT (ADJUSTABLE), ONE (1) SET SCREW (1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUT IS THE SLIDING TYPE.
- FURNISH AND INSTALL VENTILATED, CAST METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.

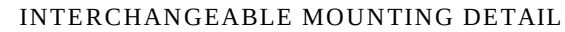
## POLE SPLICE DETAIL

FOR MANUFACTURERS USE ONLY

WELD TO BE 100% R.T. OR U.T. TESTED AS PER THE REQUIREMENTS OF AWS D 1.5-88. RECORDS OF COMPLIANCE OF SUCH TESTING SHALL BE FURNISHED TO THE OFFICE OF DESIGN / BRIDGE FOR VERIFICATION AND APPROVAL.

**POLE MOUNTINGS FOR TRAFFIC SIGNALS AND LIGHTING UNITS TYPE 3 (HEAVY DUTY)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



- ① 4" X 6" REINFORCED HANDHOLE AND COVER ASSEMBLY WITH TWO (2)  $\frac{1}{4}$ " X  $\frac{3}{4}$ " - 20 TPI , STAINLESS STEEL, HEX HEAD BOLTS.
- ② SIGNAL FACE MOUNTING BRACKETS. MOUNT WITH CAP SCREWS AND BANDING.
- ③ GROMMETS. 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1  $\frac{3}{8}$ " HOLE IN POLE SHAFT FOR WIRING.
- ④ SECURELY MOUNT DULL BLACK POLYCARBONATE BACK PLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- ⑤ POLE MOUNTED SIGNAL FACES SHALL REQUIRE ONE OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACE.
- ⑥ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ⑦ FURNISH AND INSTALL VENTILATED, CAST METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1)  $\frac{1}{4}$ " X  $\frac{3}{4}$ " - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑧ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- ⑨ USE 1  $\frac{1}{2}$ " ID NIPPLES ZINC-COATED RIGID METAL CONDUIT, LONG ENOUGH TO ACCOMMODATE FULL DEPTH THREADING INTO THE HEAD MOUNTING LOCK NUT IN ORDER TO TIGHTEN THE FACE, BUT THAT DO NOT INTERFERE WITH REFLECTOR CLOSURE. THREAD THE NIPPLE INTO THE MOUNTING BRACKET/ELBOW UNTIL TIGHT. USE APPROVED PINNACLE TYPE HARDWARE FROM A DEPARTMENT APPROVED MANUFACTURER TO CLOSE THE UNUSED 1  $\frac{1}{2}$ " OPENING IN SIGNAL FACES AND BRACKET ENDS.



TYPICAL MOUNTING OF 3 SECTION  
SIGNAL FACE

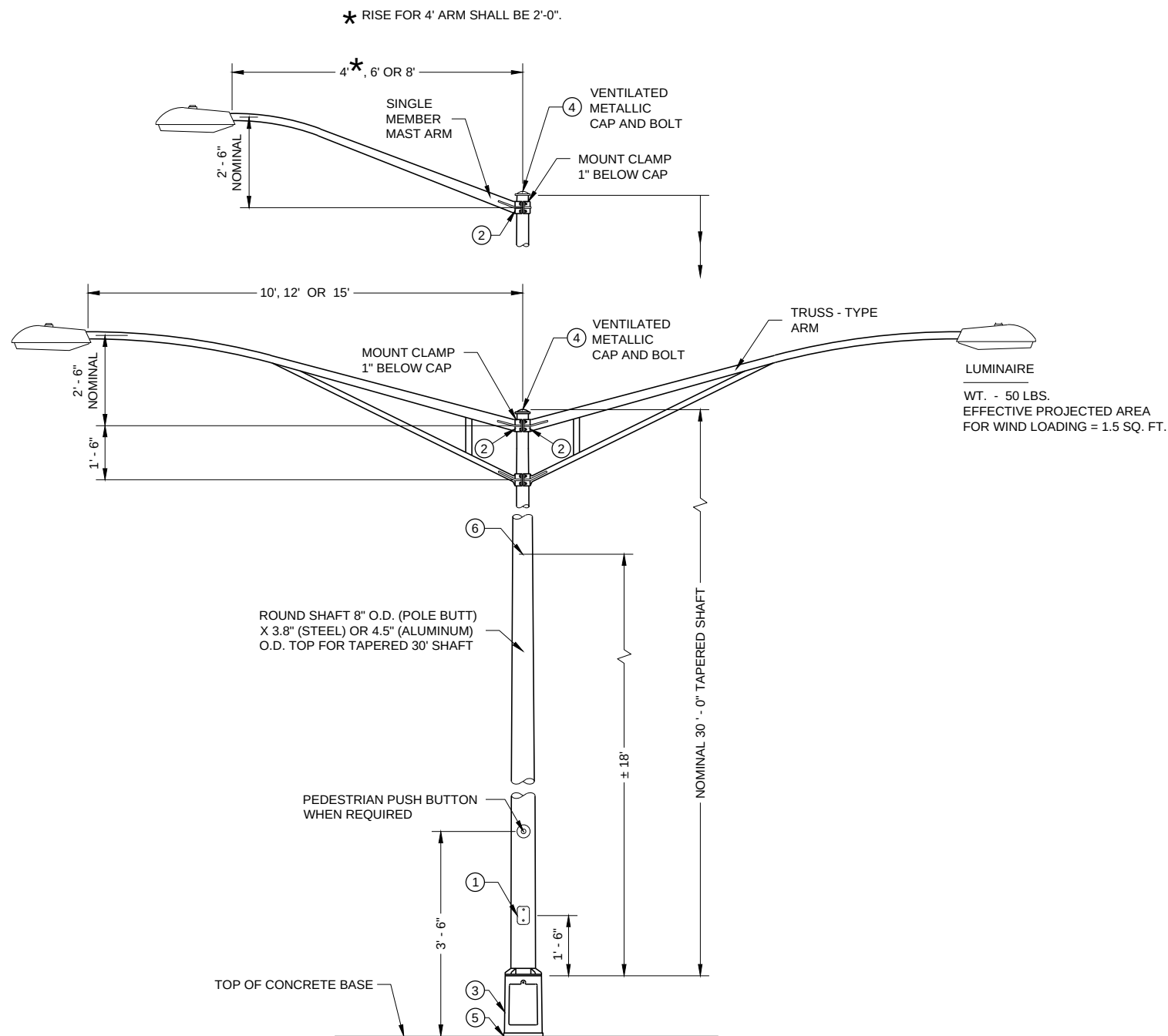
## POLE MOUNTINGS FOR TRAFFIC SIGNALS AND LIGHTING UNITS, TYPE 4

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





# SDD 09E01-d Pole Mountings for Lighting Units, Type 5



TYPE 5 POLE MOUNTING CONFIGURATION  
(MAXIMUM LOAD)  
LIGHTING ONLY

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

ALL TYPE 5 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL OR ALUMINUM, AS CALLED FOR IN THE CONTRACT.

TYPE 5 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063 - T6 ALUMINUM ALLOY. SLEEVEING INSIDE THE POLE IS NOT ACCEPTABLE.

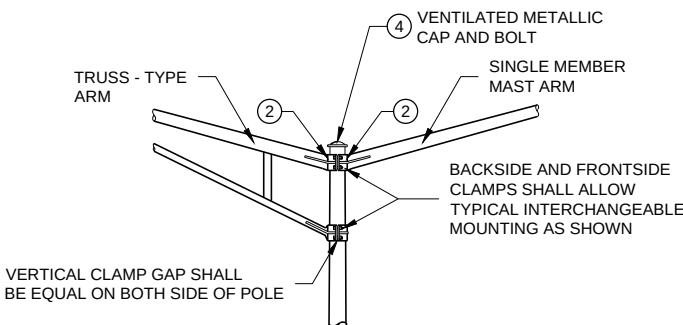
TYPE 5 ALUMINUM POLES SHALL HAVE A MINIMUM WALL THICKNESS OF 0.1888".

TYPE 5 STEEL POLES SHALL HAVE A MINIMUM WALL THICKNESS OF U.S. STANDARD 11 GAGE (0.1196").

THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8 INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANDHOLE AND COVER ASSEMBLY WITH TWO (2) 3/4" X 3/4" - 20 TPI , STAINLESS STEEL, HEX HEAD BOLTS.
- ② GROMMETS. 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- ③ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ④ FURNISH AND INSTALL VENTILATED, CAST METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 3/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑤ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- ⑥ INTERNAL DUMBBELL - TYPE VIBRATION DAMPER.



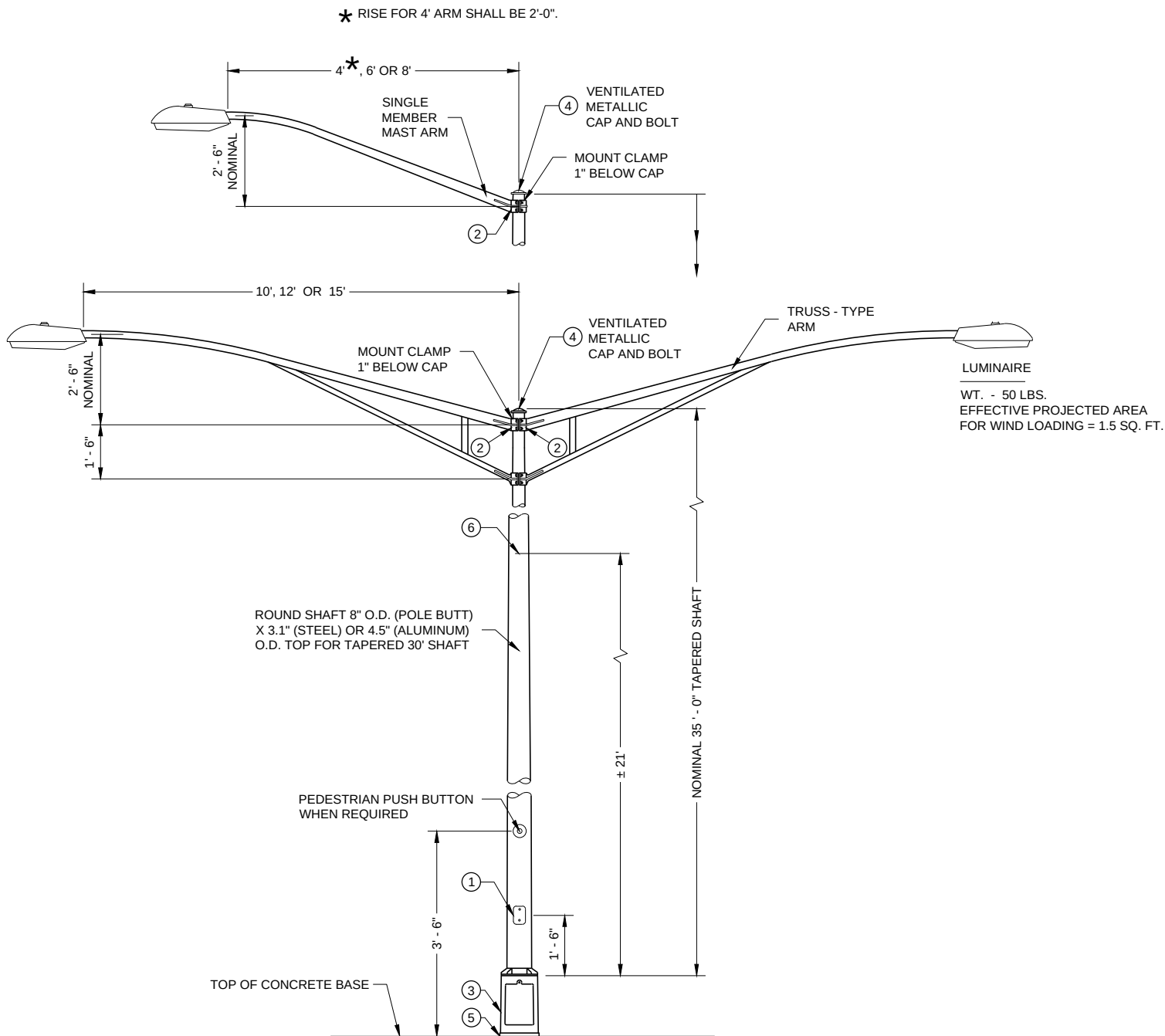
INTERCHANGEABLE MOUNTING DETAIL

**POLE MOUNTINGS FOR  
LIGHTING UNITS, TYPE 5  
( 30 FEET )**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



# SDD 09E01-e Pole Mountings for Lighting Units, Type 6 (35 feet)



TYPE 6 POLE MOUNTING CONFIGURATION  
(MAXIMUM LOAD)  
LIGHTING ONLY

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

ALL TYPE 6 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL OR ALUMINUM, AS CALLED FOR IN THE CONTRACT.

TYPE 6 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063 - T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

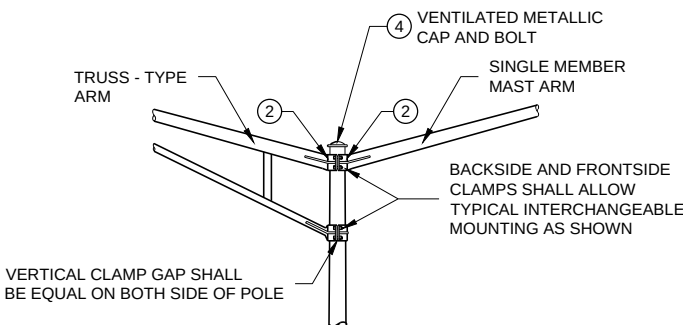
TYPE 6 ALUMINUM POLES SHALL HAVE A MINIMUM WALL THICKNESS OF 0.219".

TYPE 6 STEEL POLES SHALL HAVE A MINIMUM WALL THICKNESS OF U.S. STANDARD 11 GAGE (0.1196").

THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8 INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANDHOLE AND COVER ASSEMBLY WITH TWO (2) 3/4" X 3/4" - 20 TPI , STAINLESS STEEL, HEX HEAD BOLTS.
- ② GROMMETS. 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- ③ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ④ FURNISH AND INSTALL VENTILATED, CAST METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 3/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑤ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- ⑥ INTERNAL DUMBBELL - TYPE VIBRATION DAMPER.



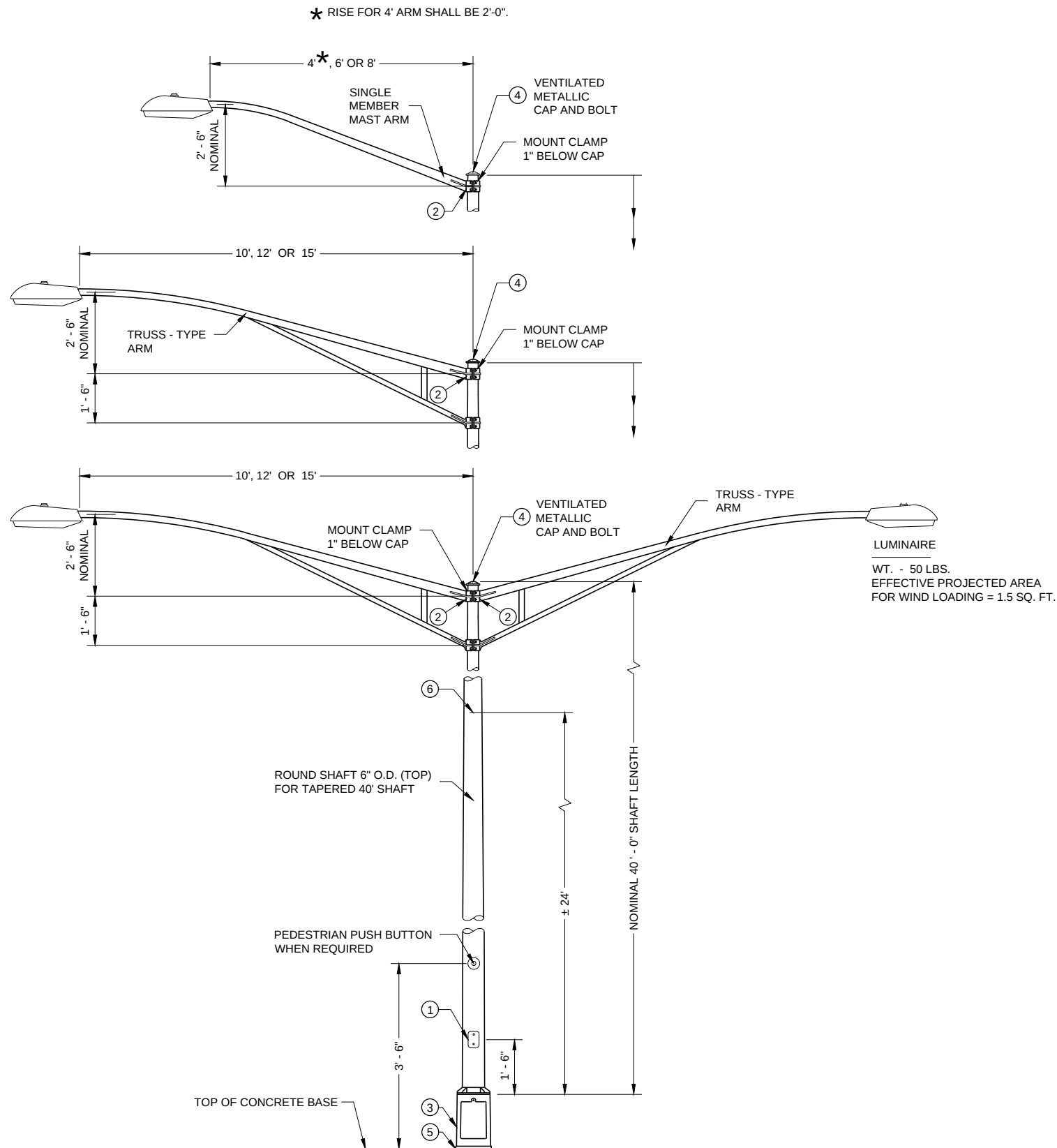
INTERCHANGEABLE MOUNTING DETAIL

**POLE MOUNTINGS FOR  
LIGHTING UNITS, TYPE 6  
( 35 FEET )**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



# SDD 09E01-f Pole Mountings for Lighting Units, Type 17 (40 feet)



TYPE 17 POLE MOUNTING CONFIGURATION  
(MAXIMUM LOAD)  
LIGHTING ONLY

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

ALL LUMINAIRE POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL OR ALUMINUM, AS CALLED FOR IN THE CONTRACT.

TYPE 17 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063 - T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

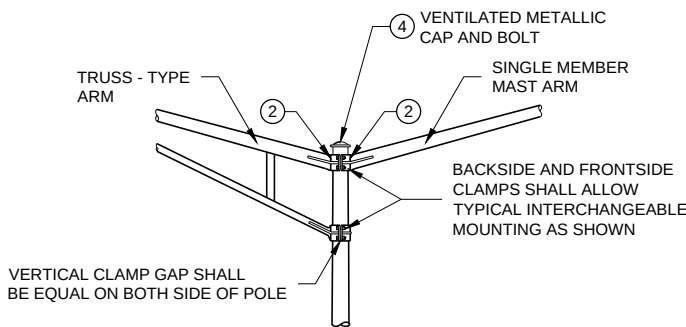
TYPE 17 STEEL POLES SHALL HAVE A MINIMUM WALL THICKNESS OF U.S. STANDARD 11 GAGE (0.1196").

THE SHOE BASE SHALL BE SLOTTED TO ACCEPT A 15" BOLT CIRCLE (14" X 16" SLOT) USING 1" ANCHOR RODS.

THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8 INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANDHOLE AND COVER ASSEMBLY WITH TWO (2) 3/4" X 3/4" - 20 TPI, STAINLESS STEEL, HEX HEAD BOLTS.
- ② GROMMETS. 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 1/2" HOLE IN POLE SHAFT FOR WIRING.
- ③ CAST ALUMINUM FHWA APPROVED TRANSFORMER BASE WHEN REQUIRED, SHALL HAVE AN ULTIMATE STATIC LOAD STRENGTH OF AT LEAST 40,000 FT. - LBS.
- ④ FURNISH AND INSTALL VENTILATED, CAST METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 3/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑤ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- ⑥ INTERNAL DUMBBELL - TYPE VIBRATION DAMPER.



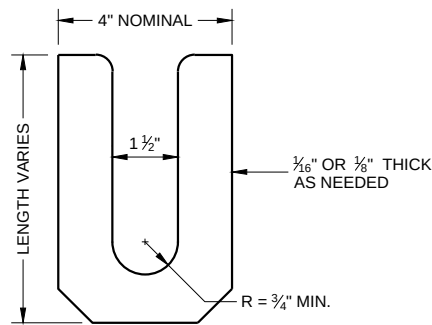
INTERCHANGEABLE MOUNTING DETAIL

**POLE MOUNTINGS FOR  
LIGHTING UNITS, TYPE 17  
( 40 FEET )**

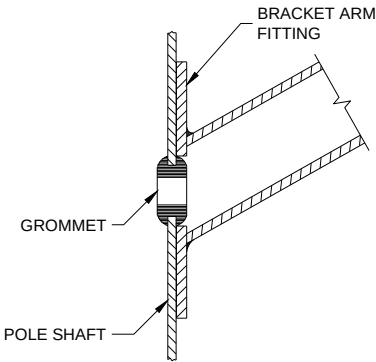
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



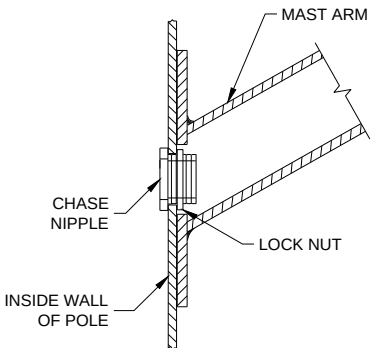
# SDD 09E01-g Hardware Details for Pole Mounting



LEVELING SHIM<sup>①</sup>  
SHALL BE ALUMINUM



TYPICAL APPLICATION OF  
GROMMET IN POLE SHAFT



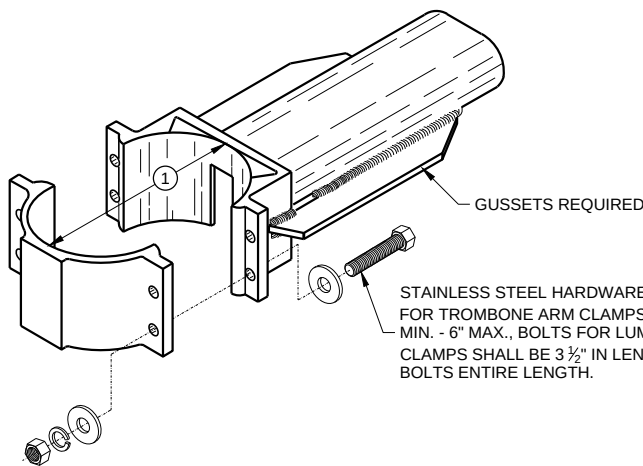
TYPICAL APPLICATION OF  
CHASE NIPPLE IN POLE SHAFT

## GENERAL NOTES

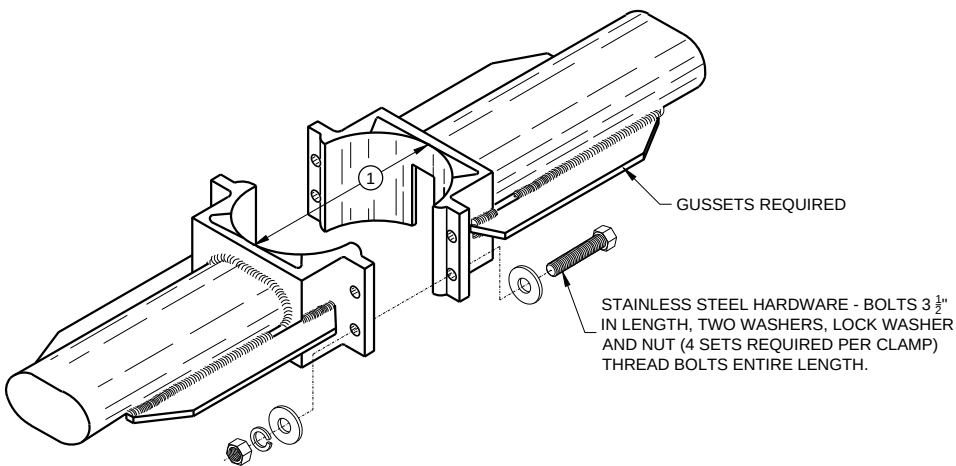
CLAMP BOLT-NUT TIGHTENING TORQUE SHALL BE INDICATED BY INDENT STAMPING (1/2 INCH NUMERALS AND LETTERS) OR WEATHERPROOF PRINTING ON THE INSIDE OF THE CLAMP THAT IS WELDED TO THE ARM MEMBER.

- ① 4.5" I.D. FOR LUMINAIRE MAST ARM CLAMP. 6.625" I.D. FOR TROMBONE MAST ARM CLAMP.
- ② INDIVIDUAL BASE PLATE ANCHOR ROD COVERS. (4 REQUIRED)
- ③ BASE PLATE SLOTTED TO ACCEPT 11" THROUGH 12" BOLT CIRCLE USING 1" DIAMETER ANCHOR RODS.
- ④ LEVELING SHIMS, DESIGNED FOR THE PURPOSE, SHALL BE USED WHEN PLUMBING POLES. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE. LEVELING SHIMS SHALL BE USED ONLY BETWEEN THE TOP OF THE CONCRETE BASE AND A METALLIC BASE PLATE.

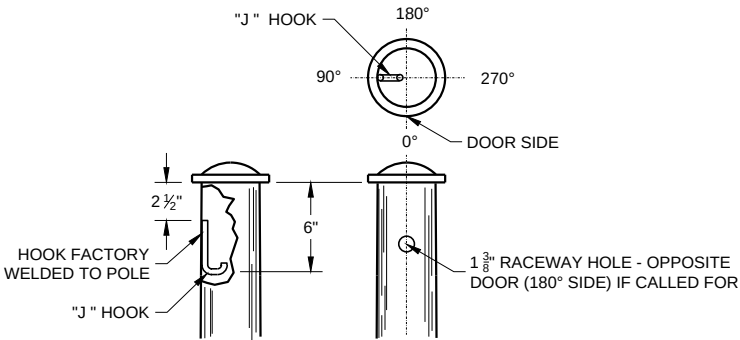
SHIMS SHALL BE LONG ENOUGH AND WIDE ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.



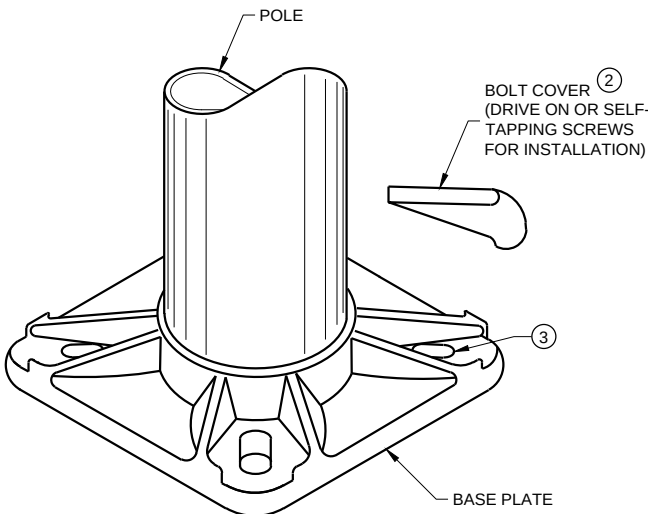
TYPICAL TROMBONE MAST ARM AND SINGLE  
LUMINAIRE MAST ARM MOUNTING CLAMP



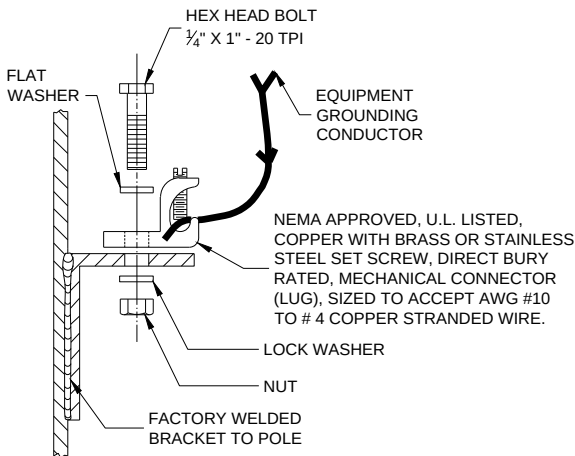
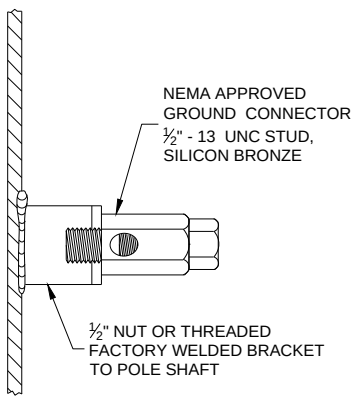
TYPICAL LUMINAIRE MAST ARM  
(DOUBLE) MOUNTING BRACKETS



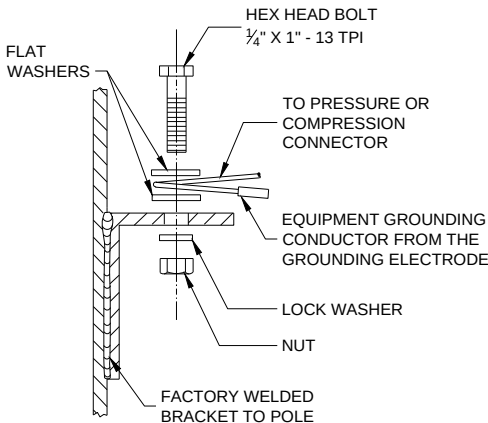
TYPICAL "J" HOOK LOCATION



BASE PLATE



TYPICAL GROUNDING CONNECTIONS  
NUT, BOLT AND WASHERS SHALL BE STAINLESS STEEL



## HARDWARE DETAILS FOR POLE MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

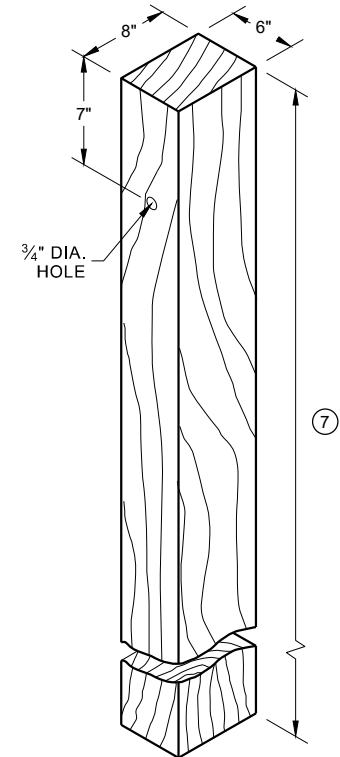
APPROVED  
November 2018 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER

FHWA

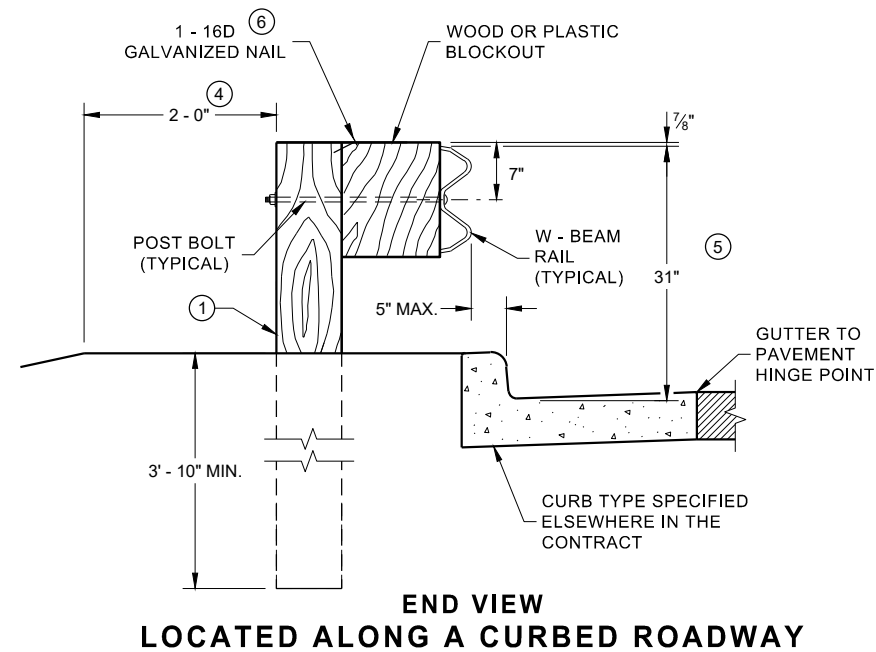




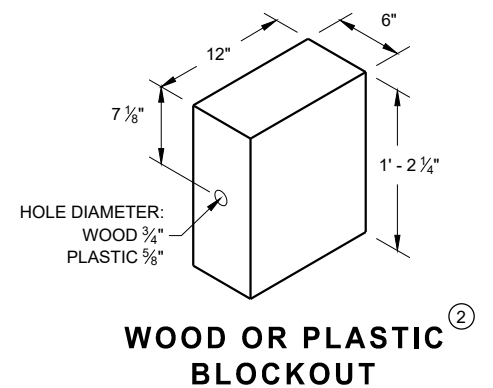
- 
- END VIEW**
- SETTING STEEL OR WOOD POST IN ROCK**
- Diagram illustrating the end view of a post set in rock. The post is 12" wide and 2" thick. The rock is 2" thick. The post is embedded in the rock by 24" (2' MIN.). The rock is filled with foundation backfill. The diagram is labeled "END VIEW" and "SETTING STEEL OR WOOD POST IN ROCK".
- Labels and dimensions in the diagram:
- 44 1/2" MIN. WHERE "A" IS  $\geq 22"$
  - "A"
  - 2 1/2"
  - 2" MIN.
  - 12"
  - 2" MIN.
  - FILL WITH FOUNDATION BACKFILL
  - 20" MINIMUM EMBEDMENT IN SOLID ROCK IF SHORTENED POST IS USED WHERE "A" IS  $\leq 22"$



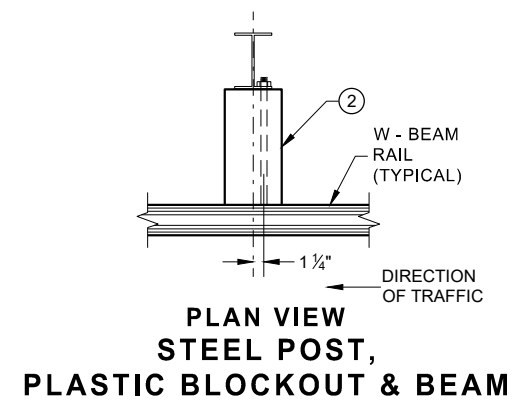
**WOOD POST (6" X 8") NOMINAL** <sup>①</sup>



**END VIEW**  
**LOCATED ALONG A CURBED ROADWAY**



**WOOD OR PLASTIC  
BLOCKOUT**

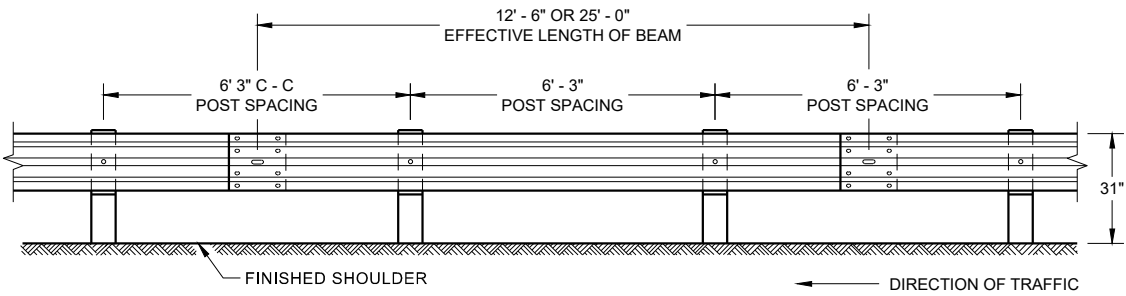


**PLAN VIEW  
STEEL POST,  
PLASTIC BLOCKOUT & BEAM**

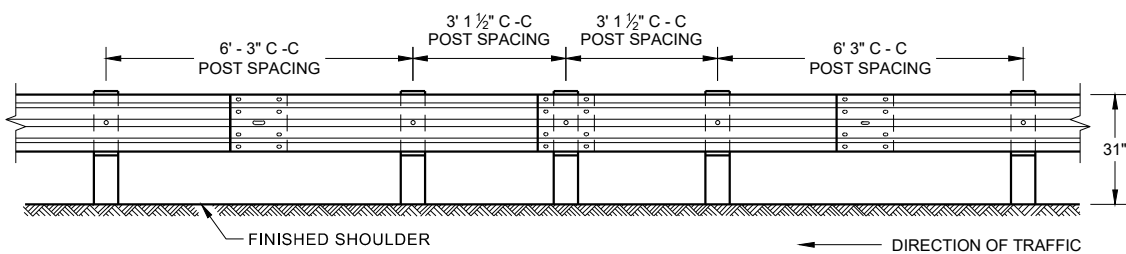
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



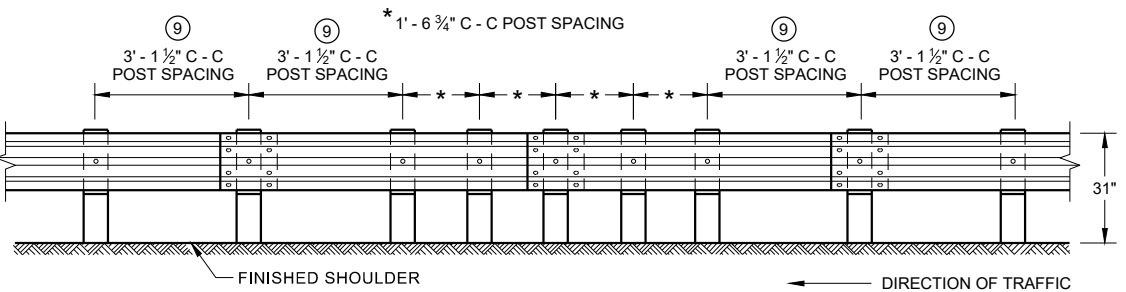
# SDD 14B42-b Midwest Guardrail System (MGS) Guardrail



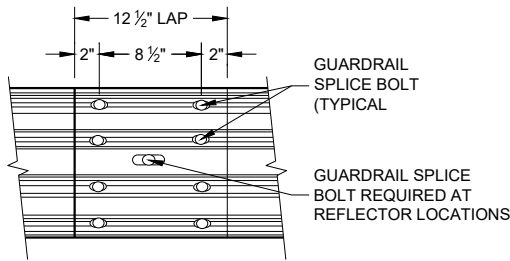
FRONT VIEW  
POST SPACING STANDARD INSTALLATION



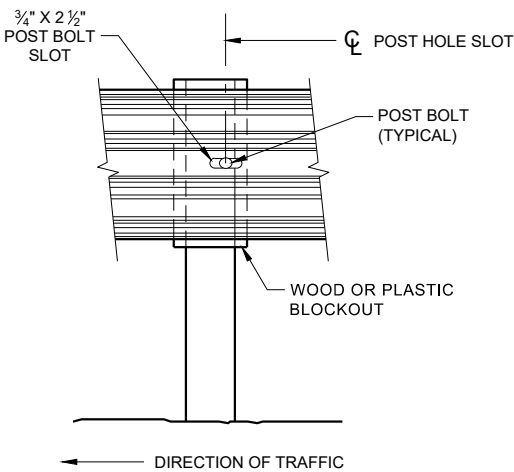
FRONT VIEW  
HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)



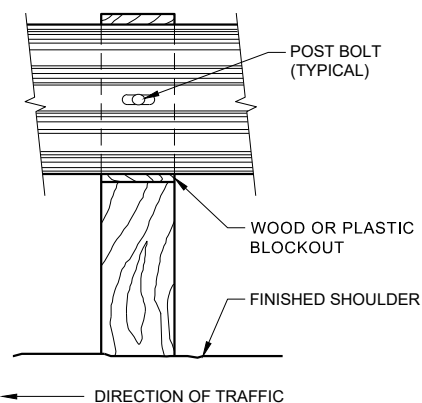
FRONT VIEW  
QUARTER POST SPACING (QS)



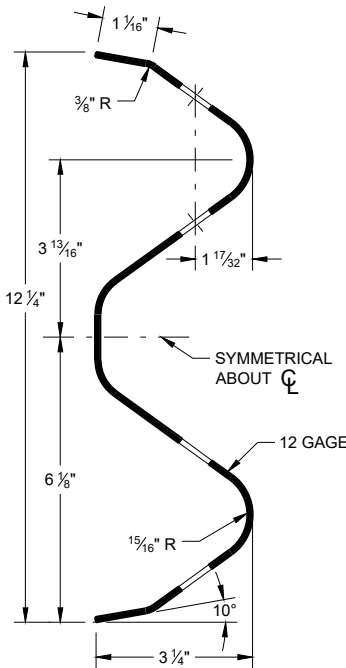
FRONT VIEW  
MID-SPAN BEAM SPLICE



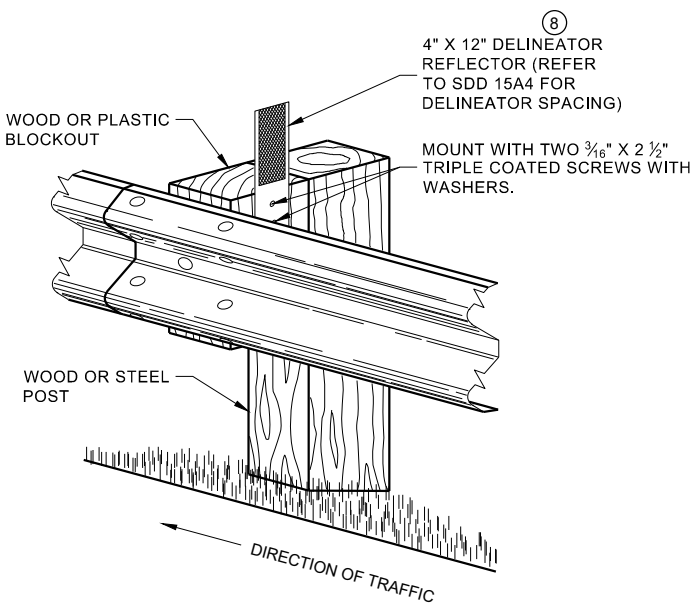
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



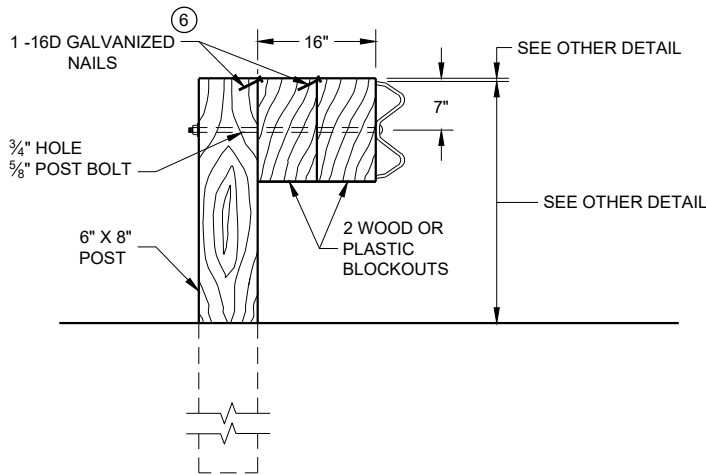
ONE SIDED REFLECTOR DETAIL  
AND TYPICAL INSTALLATION

## GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



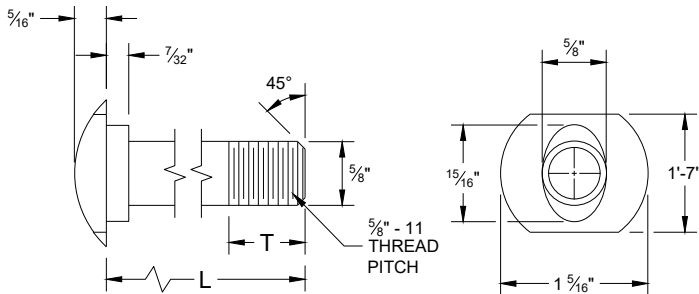
# SDD 14B42-c Midwest Guardrail System (MGS) Guardrail



## DETAIL FOR 16" BLOCKOUT DEPTH

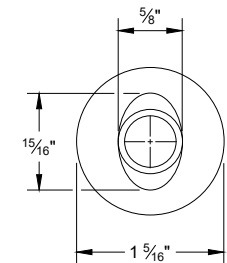
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF  $\frac{3}{16}$ ".
  2. IF THE BOLT EXTENDS MORE THAN  $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

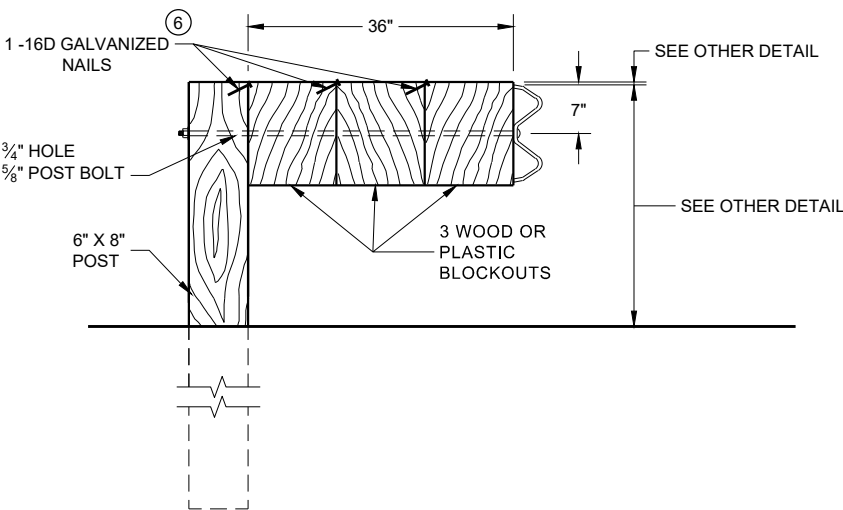


## POST BOLT TABLE

| L      | T (MIN.) |
|--------|----------|
| 1 1/4" | 1 1/8"   |
| 2"     | 1 3/4"   |
| 10"    | 4"       |
| 14"    | 4 1/16"  |
| 18"    | 4"       |
| 21"    | 4 1/16"  |
| 25"    | 4"       |



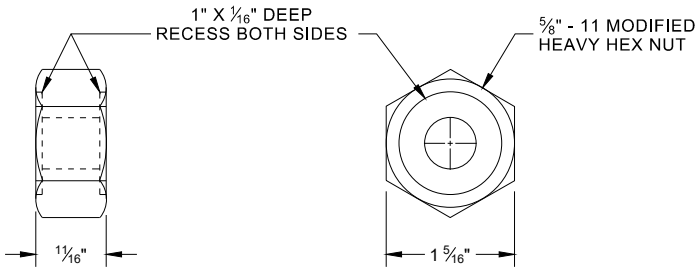
ALTERNATE BOLT HEAD



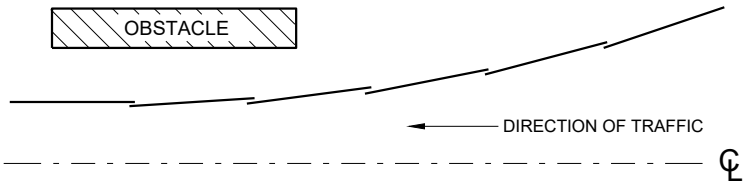
## DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

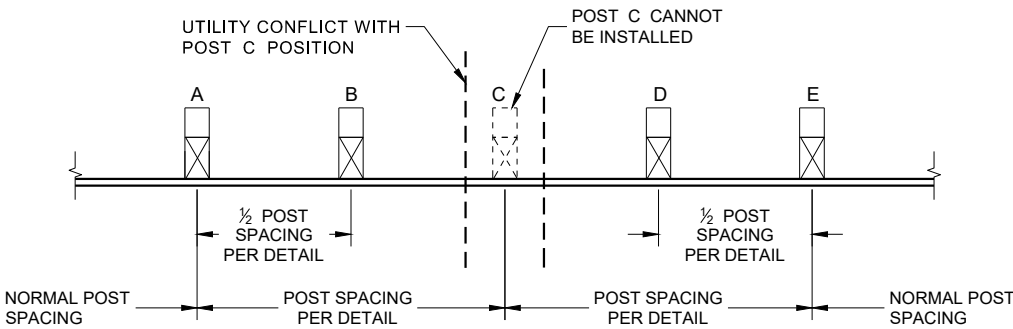
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



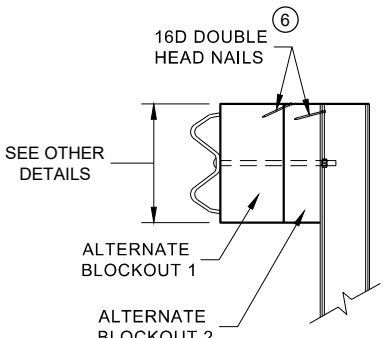
POST BOLT, SPLICE BOLT AND RECESS NUT



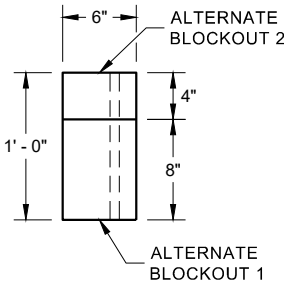
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



PLAN VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

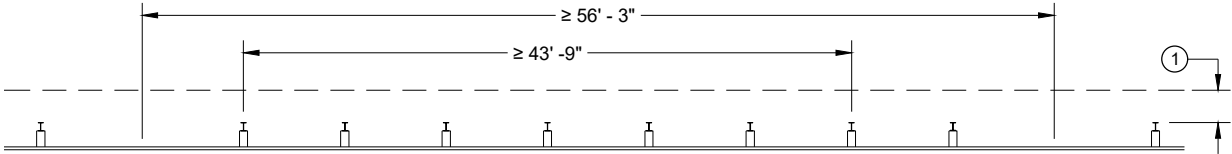
- ⑥ WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

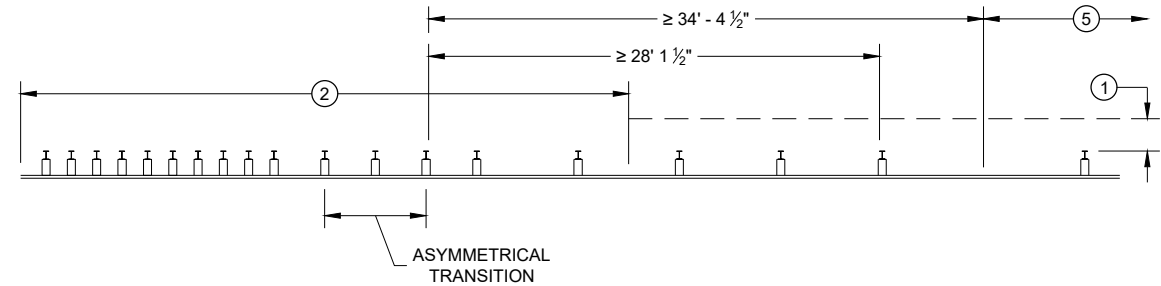
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



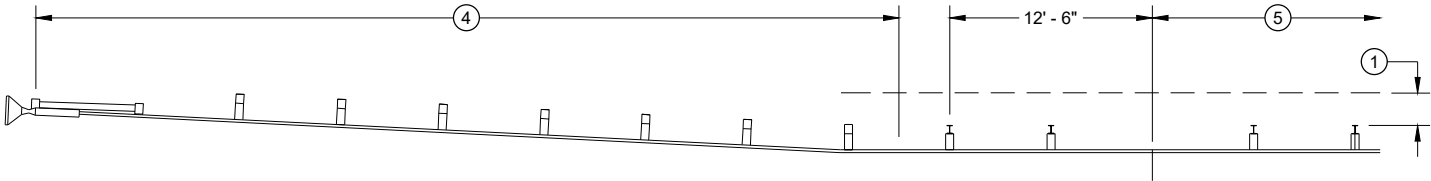
# SDD 14B42-d Midwest Guardrail System (MGS) Guardrail



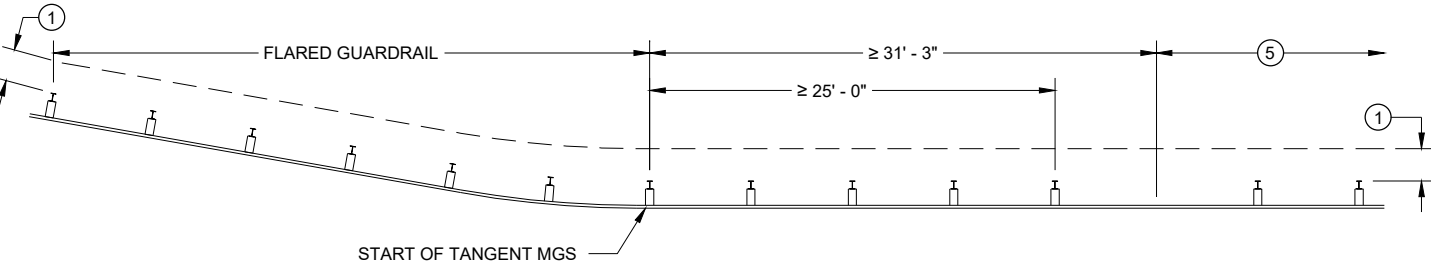
MISSING POST IN NORMAL BEAM GUARD RUN



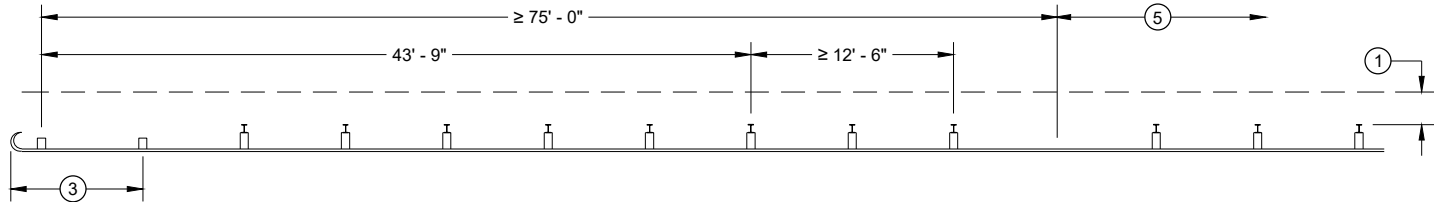
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



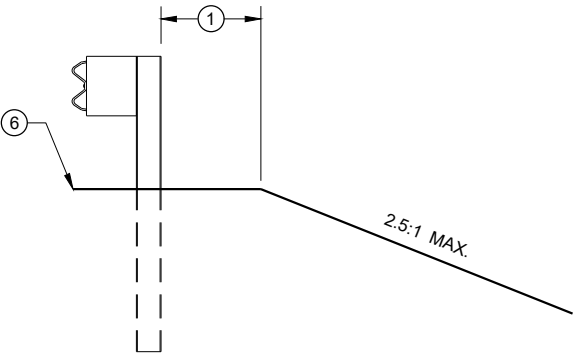
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

## MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018  
DATE  
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA





# SDD 14B44-a Midwest Guardrail System (MGS) Energy Absorbing Terminal

## GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- (F) DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

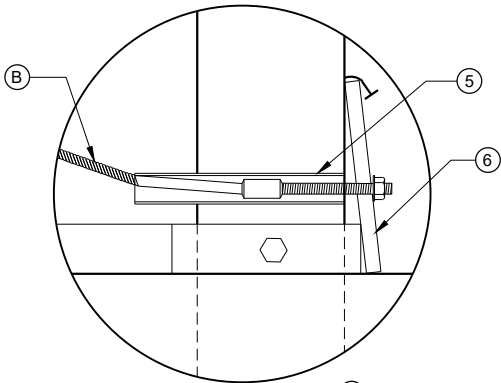
SEE SDD 14B42 FOR MORE INFORMATION.

\* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

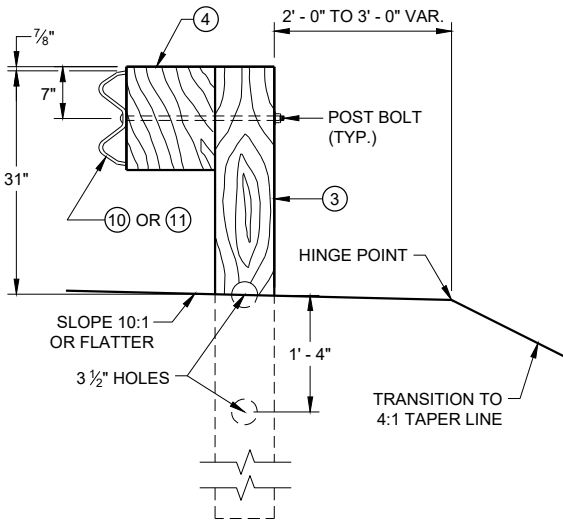
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

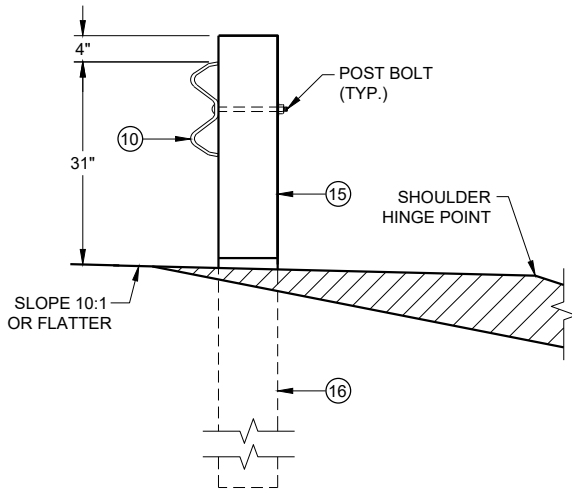
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



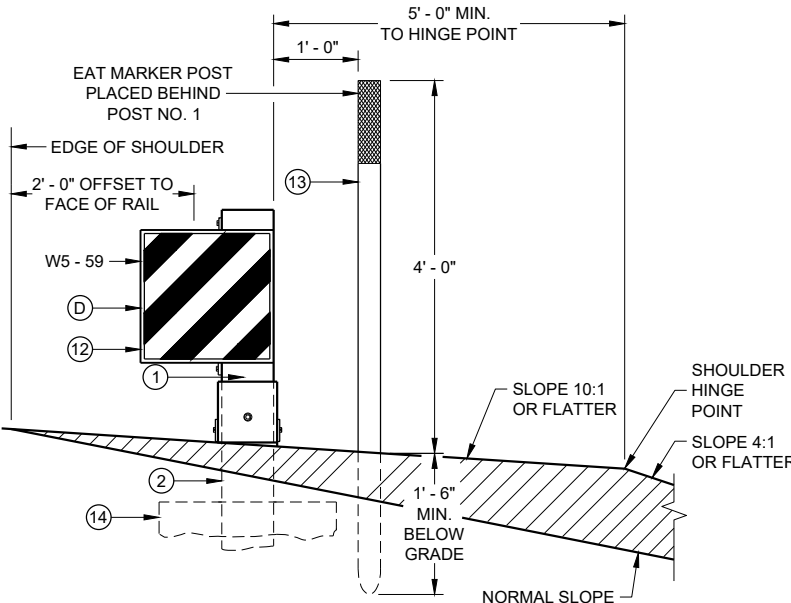
DETAIL "A"



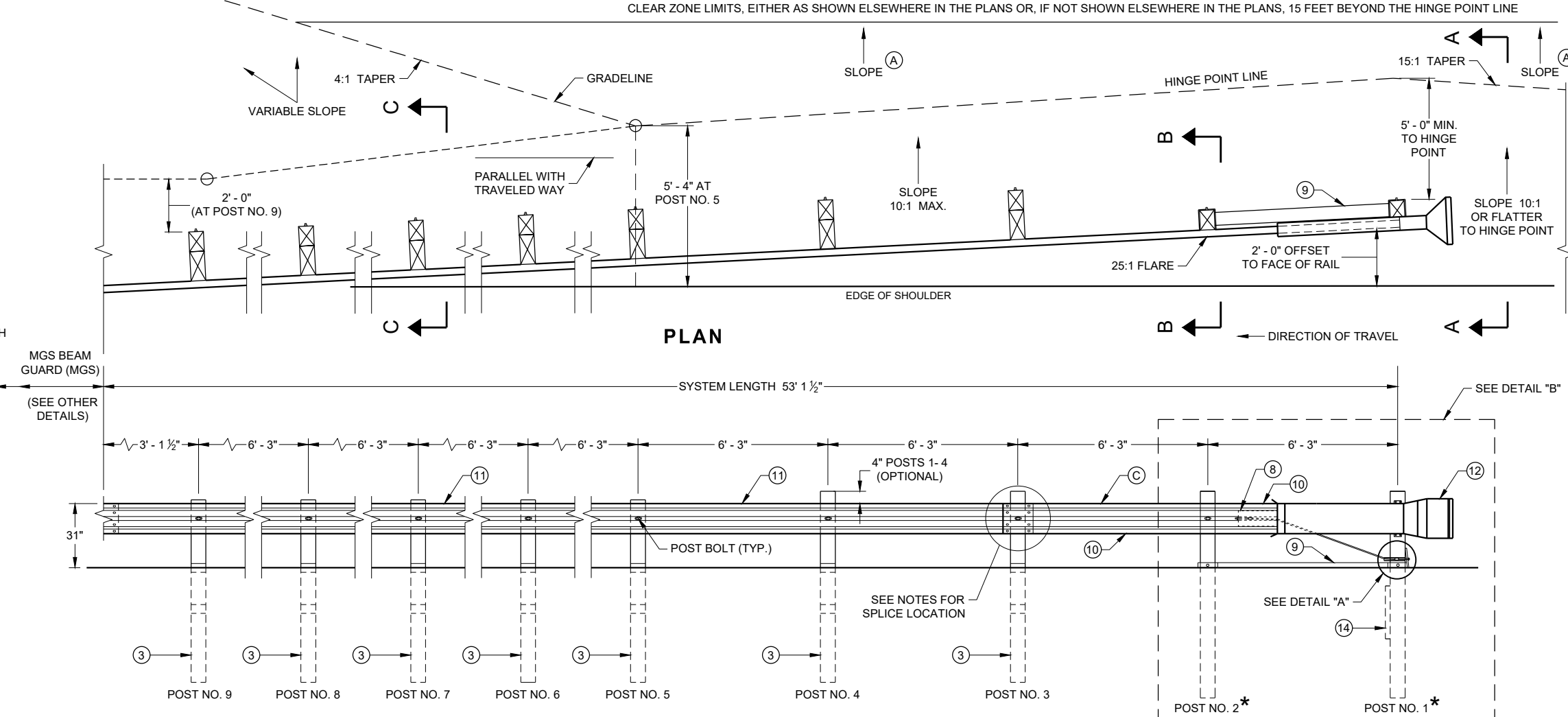
SECTION C - C  
TYPICAL AT POST NOS. 3 - 9



SECTION B - B  
TYPICAL AT POST NO. 2\*

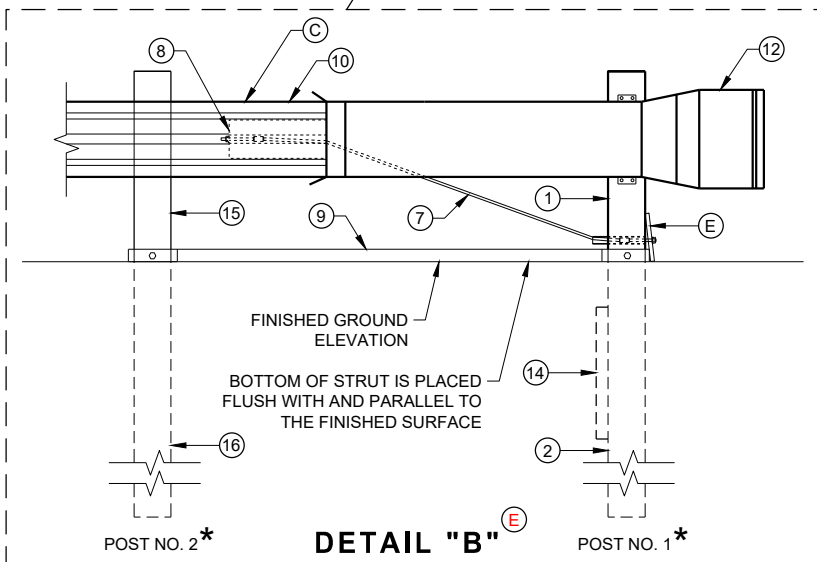


SECTION A - A  
TYPICAL AT POST NO. 1\*



PLAN

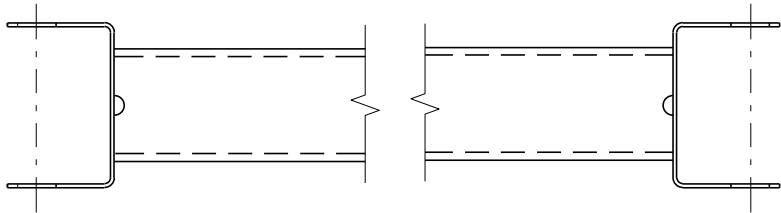
ELEVATION



DETAIL "B"

**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

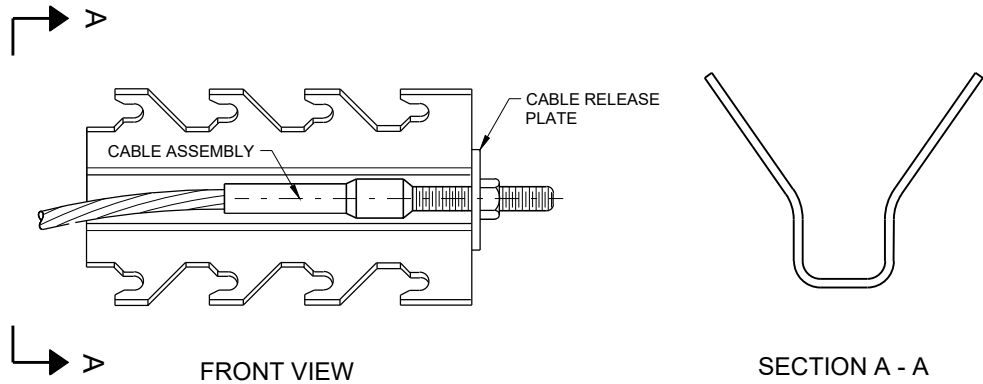
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



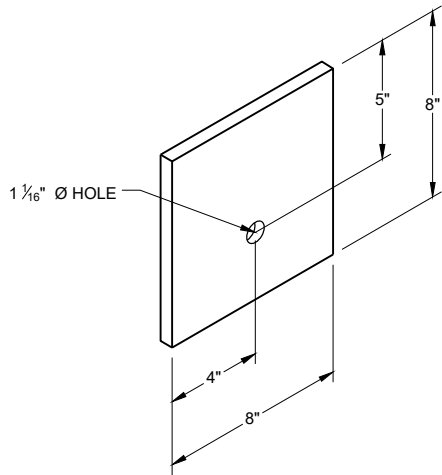
GENERIC GROUND STRUT <sup>9</sup> (E)

BILL OF MATERIALS

| PART NO. | DESCRIPTION<br>MATERIALS PROVIDED BY MGS EAT MANUFACTURER.<br>SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION. |
|----------|----------------------------------------------------------------------------------------------------------------|
| ①        | UPPER POST NO. 1 6" X 6" TUBE                                                                                  |
| ②        | LOWER POST NO. 1                                                                                               |
| ③        | WOOD CRT                                                                                                       |
| ④        | WOOD BLOCKOUT                                                                                                  |
| ⑤        | PIPE SLEEVE                                                                                                    |
| ⑥        | BEARING PLATE                                                                                                  |
| ⑦        | BCT CABLE ASSEMBLY                                                                                             |
| ⑧        | ANCHOR CABLE BOX                                                                                               |
| ⑨        | GROUND STRUT                                                                                                   |
| ⑩        | PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.                                                                 |
| ⑪        | STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED.<br>SECTIONS VARY IN LENGTH.                                  |
| ⑫        | IMPACT HEAD                                                                                                    |
| ⑬        | EAT MARKER POST - YELLOW<br>(SEE APPROVED PRODUCTS LIST)                                                       |
| ⑭        | SOIL PLATE                                                                                                     |
| ⑮        | UPPER POST NO. 2                                                                                               |
| ⑯        | LOWER POST NO. 2                                                                                               |



GENERIC ANCHOR CABLE BOX <sup>9</sup> (E)



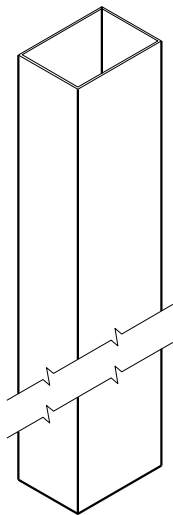
BEARING PLATE <sup>6</sup> (E)

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

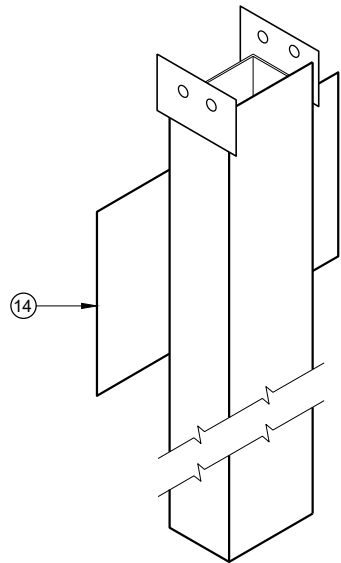
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



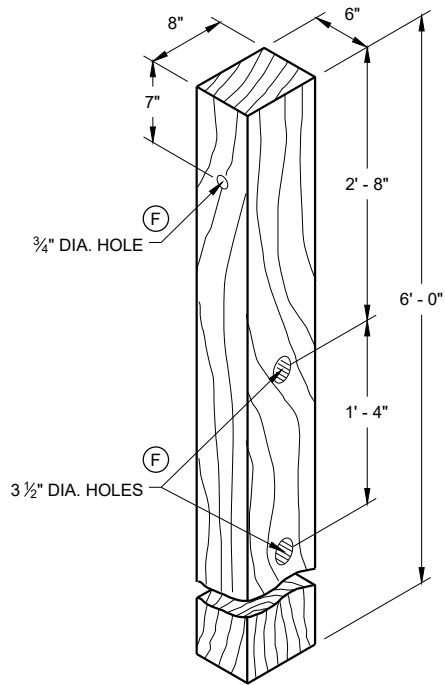
SDD 14B44-c Midwest Guardrail System (MGS) Energy Absorbing Terminal



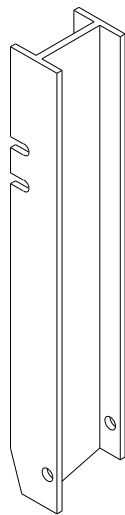
UPPER POST NO. 1<sup>(1) (E)</sup>



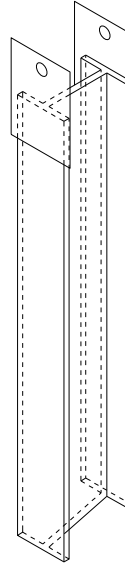
LOWER POST NO. 1<sup>(2) (E)</sup>



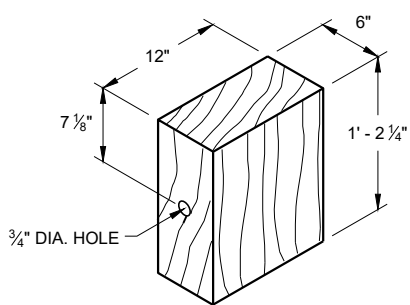
WOOD CRT POST<sup>(3) (E)</sup>  
POSTS NUMBER 3-9



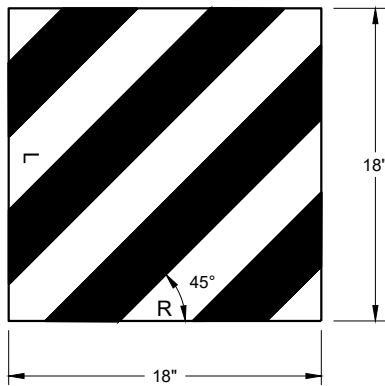
UPPER POST NO. 2<sup>(15) (E)</sup>



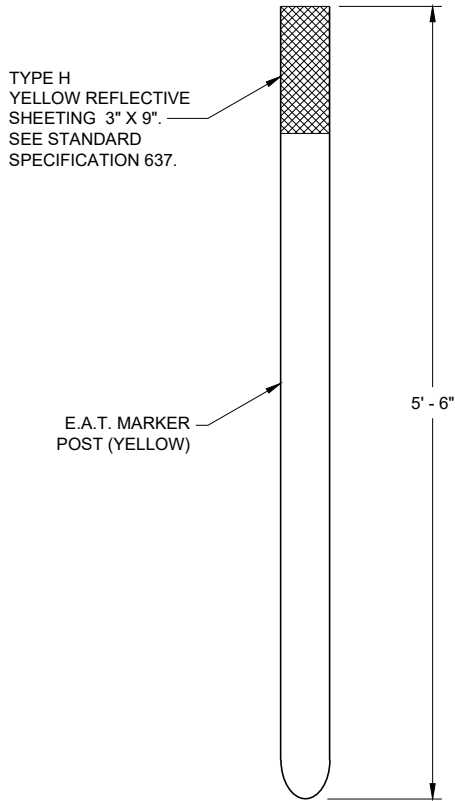
LOWER POST NO. 2<sup>(16) (E)</sup>



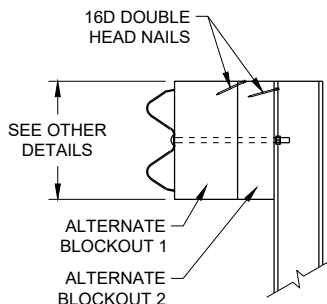
WOOD BLOCKOUT<sup>(4)</sup>  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



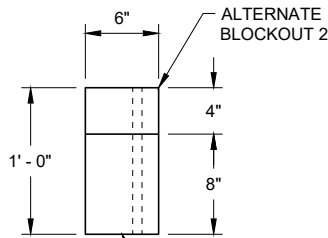
REFLECTIVE SHEETING DETAIL<sup>(E)</sup>



E.A.T. MARKER POST<sup>(13)</sup>



SIDE VIEW



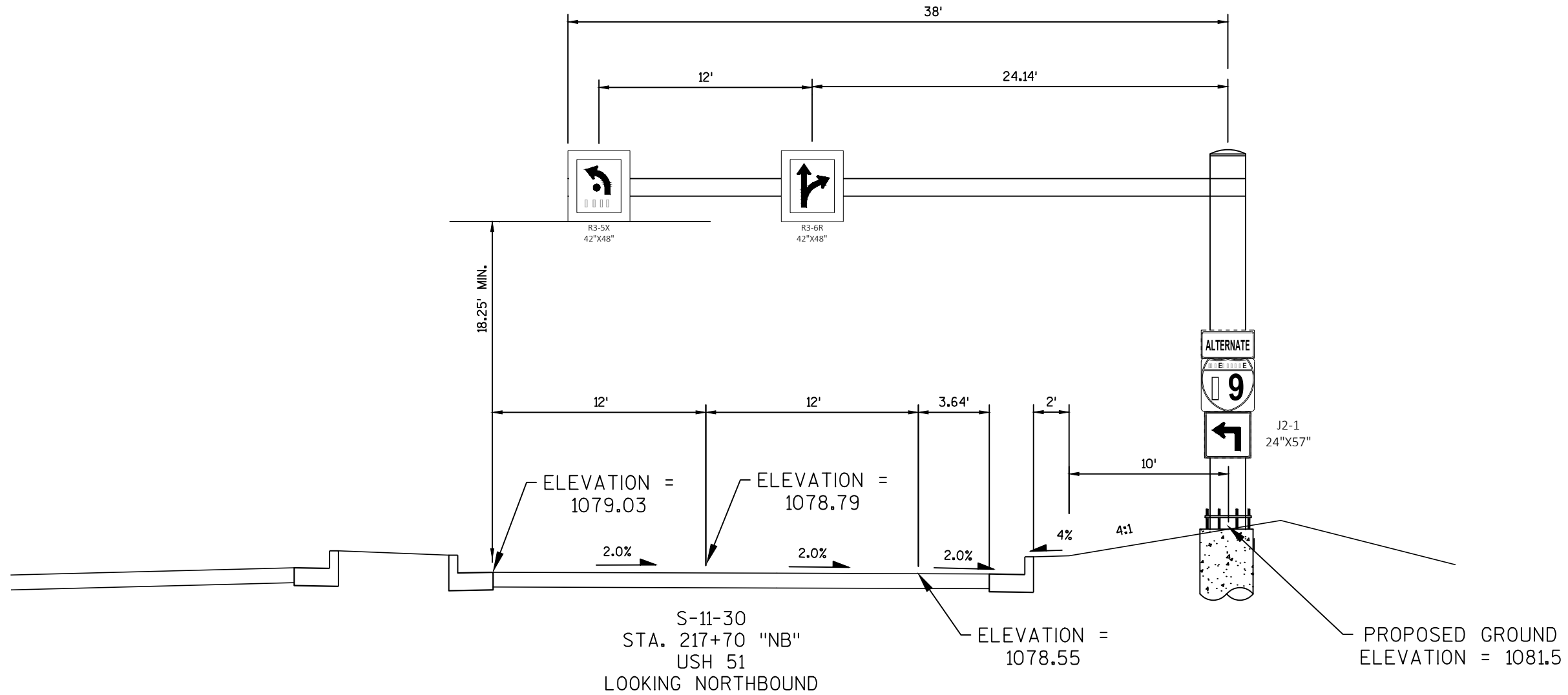
TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018 DATE /S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA



#### GENERAL NOTES

- 1) DRAWINGS NOT TO SCALE
- 2) DESIGN NEW OVERHEAD SIGN SUPPORTS ACCORDING TO THE LATEST EDITION OF, AND SUPPLEMENTAL TO THE STATE OF WISCONSIN "STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION" AND AASHTO "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINARIES, AND TRAFFIC SIGNALS."
- 3) PROVIDE AN IDENTIFICATION PLAQUE FOR ALL OVERHEAD SIGN SUPPORTS, TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "OVERHEAD SIGN SUPPORT".
- 4) SIZE THE ANCHOR BOLT/TEMPLATE ASSEMBLY TO FIT WITHIN THE BAR CAGE OF THE FOOTING BASE SHOWN IN THE CONTRACT PLANS IN ADDITION TO MEETING ALL APPLICABLE DESIGN REQUIREMENTS FOR THE DESIGN OF THE UPRIGHT BASE CONNECTION.
- 5) PROVIDE DESIGN CALCULATIONS.
- 6) DESIGN WIND VELOCITIES SHALL BE PER WISDOT SPECS.
- 7) SIGNS OR BLANKS SHALL BE INSTALLED ON THE OVERHEAD SIGN SUPPORT AT THE TIME OF ERECTION. BLANKS, IF USED, SHALL BE OF THE SAME SIZE AND LOCATION AS PERMANENT SIGNS.
- 8) MINIMUM OF SIX(6) ANCHOR RODS SHALL BE USED PER STANDARD DETAIL DRAWING.

PROJECT NO: 6020-00-70

HWY: USH 51

COUNTY: COLUMBIA

PERMANENT SIGNING STRUCTURE DETAILS

SHEET

E



FOUNDATION SELECTION TABLE

| STRUCTURE ☆<br>TYPE        | STANDARD<br>FOUNDATION<br>TYPE |
|----------------------------|--------------------------------|
| CANTILEVER MONOTUBE TYPE 1 | C3                             |
| CANTILEVER MONOTUBE TYPE 2 | C3                             |
| CANTILEVER MONOTUBE TYPE 3 | C6                             |
| CANTILEVER MONOTUBE TYPE 4 | C7                             |
| FULL SPAN MONOTUBE TYPE 1  | C1                             |
| FULL SPAN MONOTUBE TYPE 2  | C2                             |
| CANTILEVER 2-CHORD TYPE 1  | C4                             |
| CANTILEVER 2-CHORD TYPE 2  | C6                             |
| CANTILEVER 2-CHORD TYPE 3  | C8                             |
| CANTILEVER 2-CHORD TYPE 4  | C9                             |
| CANTILEVER 2-CHORD DMS     | C4                             |
| FULL SPAN 2-CHORD TYPE 1   | C3                             |
| FULL SPAN 2-CHORD TYPE 2   | C5                             |
| FULL SPAN 2-CHORD TYPE 3   | C6                             |
| FULL SPAN 2-CHORD TYPE 4   | C7                             |
| FULL SPAN 2-CHORD DMS      | C3                             |

☆ STRUCTURE TYPE SELECTED PER WISDOT FACILITIES  
DEVELOPMENT MANUAL SECTION 11-55-20

NOTE:  
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

BILL OF BARS - FOUNDATIONS

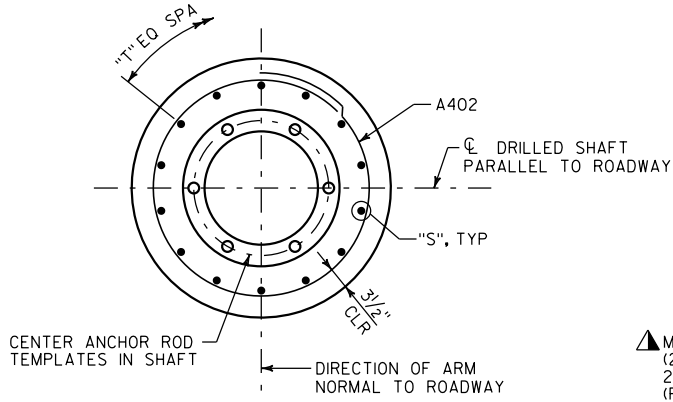
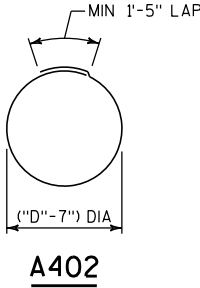
| BAR<br>MARK            | COAT | NO<br>REQ'D | LENGTH | BENT | LOCATION                   |
|------------------------|------|-------------|--------|------|----------------------------|
| STD FOUNDATION TYPE C1 |      |             |        |      |                            |
| A801                   |      | 6           | 11'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 13          | 5'-10" | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C2 |      |             |        |      |                            |
| A801                   |      | 10          | 12'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 14          | 7'-5"  | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C3 |      |             |        |      |                            |
| A801                   |      | 10          | 16'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 18          | 7'-5"  | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C4 |      |             |        |      |                            |
| A801                   |      | 14          | 17'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 19          | 9'-0"  | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C5 |      |             |        |      |                            |
| A801                   |      | 14          | 19'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 21          | 9'-0"  | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C6 |      |             |        |      |                            |
| A901                   |      | 14          | 17'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 19          | 10'-6" | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C7 |      |             |        |      |                            |
| A901                   |      | 14          | 22'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 24          | 10'-6" | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C8 |      |             |        |      |                            |
| A1001                  |      | 14          | 22'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 24          | 12'-2" | X    | DRILLED SHAFT - HORIZONTAL |
| STD FOUNDATION TYPE C9 |      |             |        |      |                            |
| A1001                  |      | 14          | 27'-7" |      | DRILLED SHAFT - VERTICAL   |
| A402                   |      | 29          | 12'-2" | X    | DRILLED SHAFT - HORIZONTAL |

ESTIMATED QUANTITIES - FOUNDATIONS

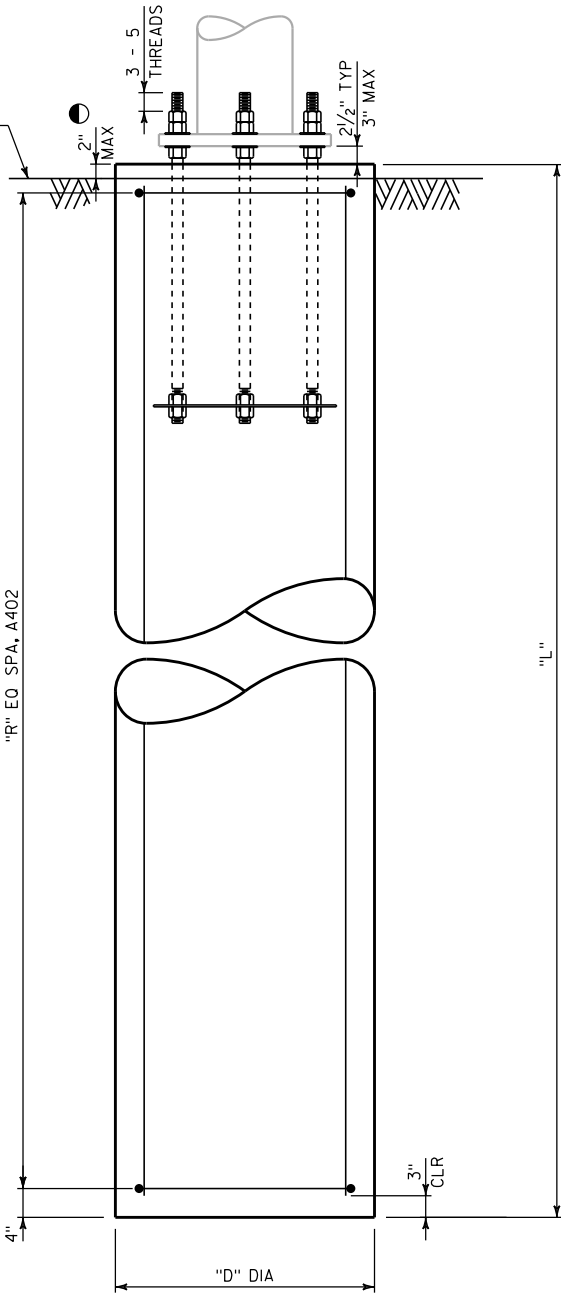
| STANDARD<br>FOUNDATION<br>TYPE | ANCILLARY<br>STRUCTURES<br>CONCRETE<br>MASONRY<br>(CY) | ANCILLARY<br>STRUCTURES STEEL<br>REINFORCEMENT HS<br>(LBS) | FOUNDATION<br>DRILLING<br>(LF) |
|--------------------------------|--------------------------------------------------------|------------------------------------------------------------|--------------------------------|
| C1                             | 2                                                      | 240                                                        | 12                             |
| C2                             | 3                                                      | 410                                                        | 13                             |
| C3                             | 4                                                      | 530                                                        | 17                             |
| C4                             | 5                                                      | 770                                                        | 18                             |
| C5                             | 6                                                      | 860                                                        | 20                             |
| C6                             | 7                                                      | 970                                                        | 18                             |
| C7                             | 9                                                      | 1,240                                                      | 23                             |
| C8                             | 11                                                     | 1,560                                                      | 23                             |
| C9                             | 13                                                     | 1,900                                                      | 28                             |

FOUNDATION & REINFORCING DATA

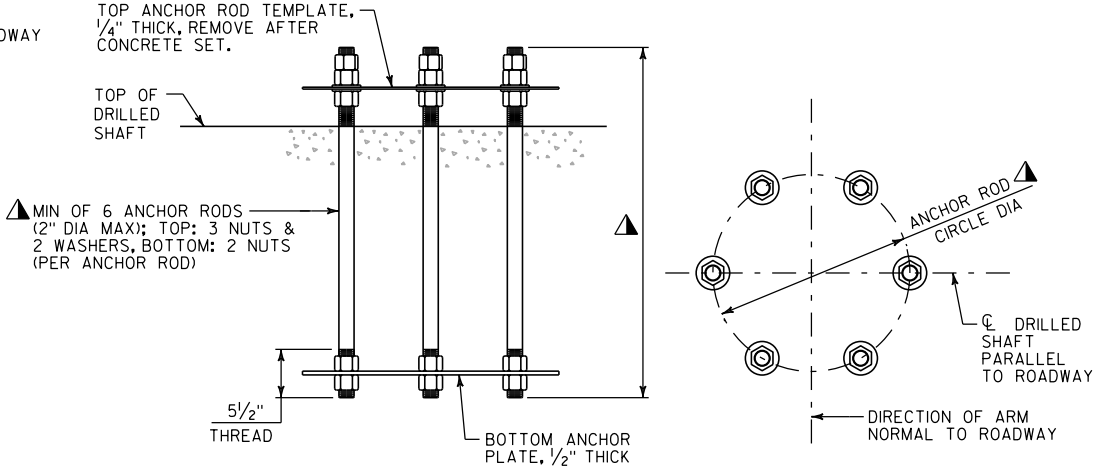
| STANDARD<br>FOUNDATION<br>TYPE | SHAFT VARIABLES |        |     |       |     |          |
|--------------------------------|-----------------|--------|-----|-------|-----|----------|
|                                | "D"             | "L"    | "R" | "S"   | "T" | "BC" MAX |
| C1                             | 2'-0"           | 12'-0" | 12  | A801  | 6   | 12"      |
| C2                             | 2'-6"           | 13'-0" | 13  | A801  | 10  | 17"      |
| C3                             | 2'-6"           | 17'-0" | 17  | A801  | 10  | 17"      |
| C4                             | 3'-0"           | 18'-0" | 18  | A801  | 14  | 22"      |
| C5                             | 3'-0"           | 20'-0" | 20  | A801  | 14  | 22"      |
| C6                             | 3'-6"           | 18'-0" | 18  | A901  | 14  | 28"      |
| C7                             | 3'-6"           | 23'-0" | 23  | A901  | 14  | 28"      |
| C8                             | 4'-0"           | 23'-0" | 23  | A1001 | 14  | 34"      |
| C9                             | 4'-0"           | 28'-0" | 28  | A1001 | 14  | 34"      |



PLAN



ELEVATION

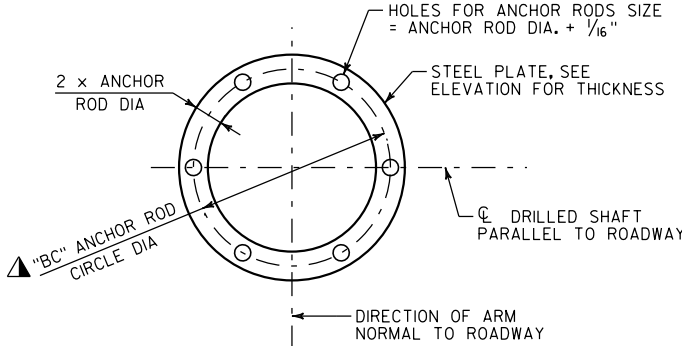


ELEVATION

PLAN

ANCHOR ROD ASSEMBLY DETAILS

▲ EXACT NUMBER, DIAMETER, LENGTH & ORIENTATION  
AS SHOWN ON FABRICATION DRAWING.



ANCHOR PLATE/TOP TEMPLATE

PLAN

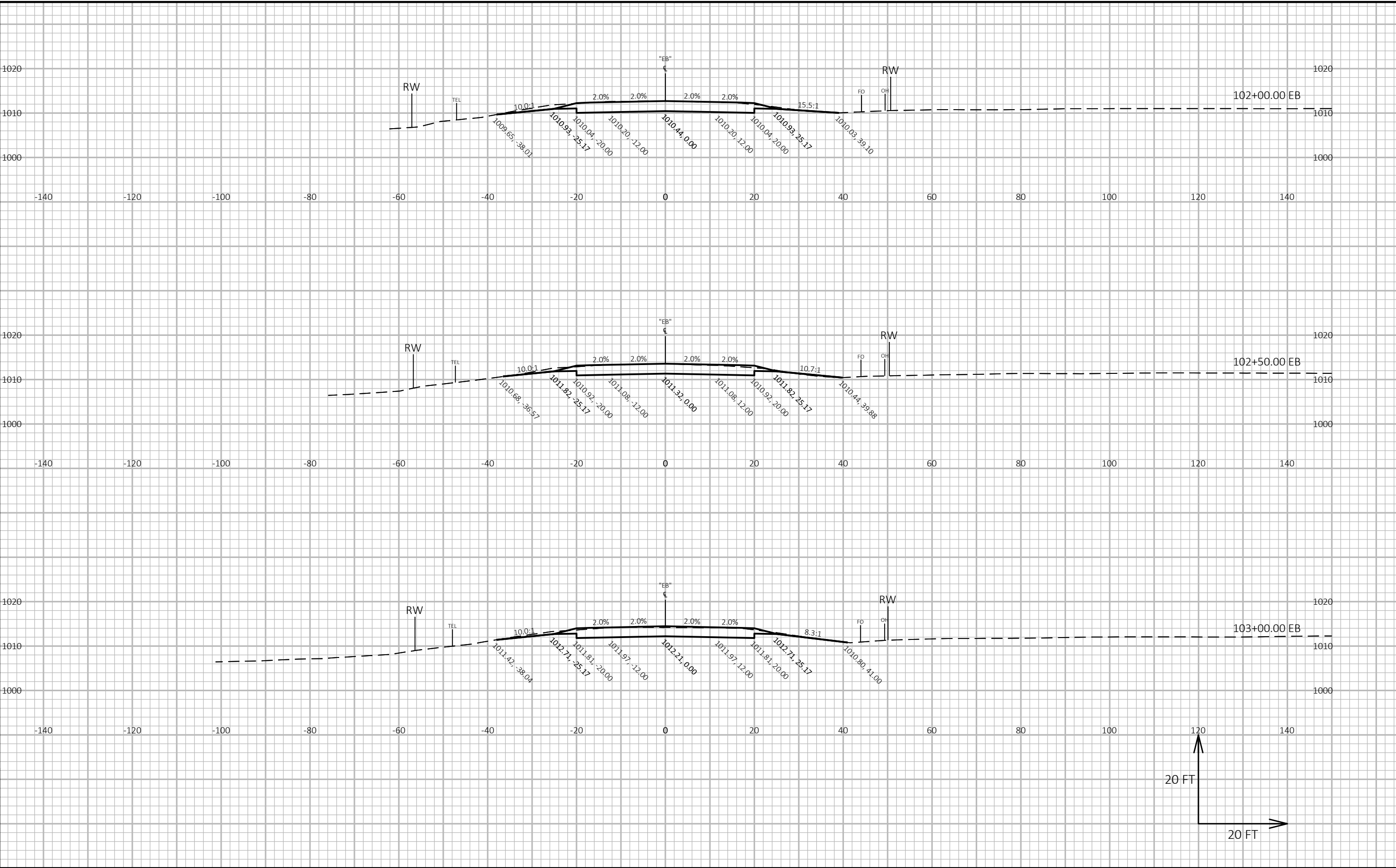
NOTES

CENTER ANCHOR ROD ASSEMBLY ON DRILLED SHAFT AND MAKE SURE IT IS PLUMB. MAINTAIN ANCHOR ROD PROJECTION ABOVE FOOTING AS DETAILED. ANCHOR ROD ASSEMBLY SHALL BE RIDGIDLY SECURED IN POSITION DURING AND AFTER CONCRETE PLACEMENT. DO NOT WELD THE ANCHOR RODS.

● FOR OVERHEAD SIGN STRUCTURES THAT ARE INSTALLED ADJACENT TO SIDEWALKS, THE TOP OF THE SHAFT SHALL BE POURED FLUSH WITH THE FINISHED GRADE.

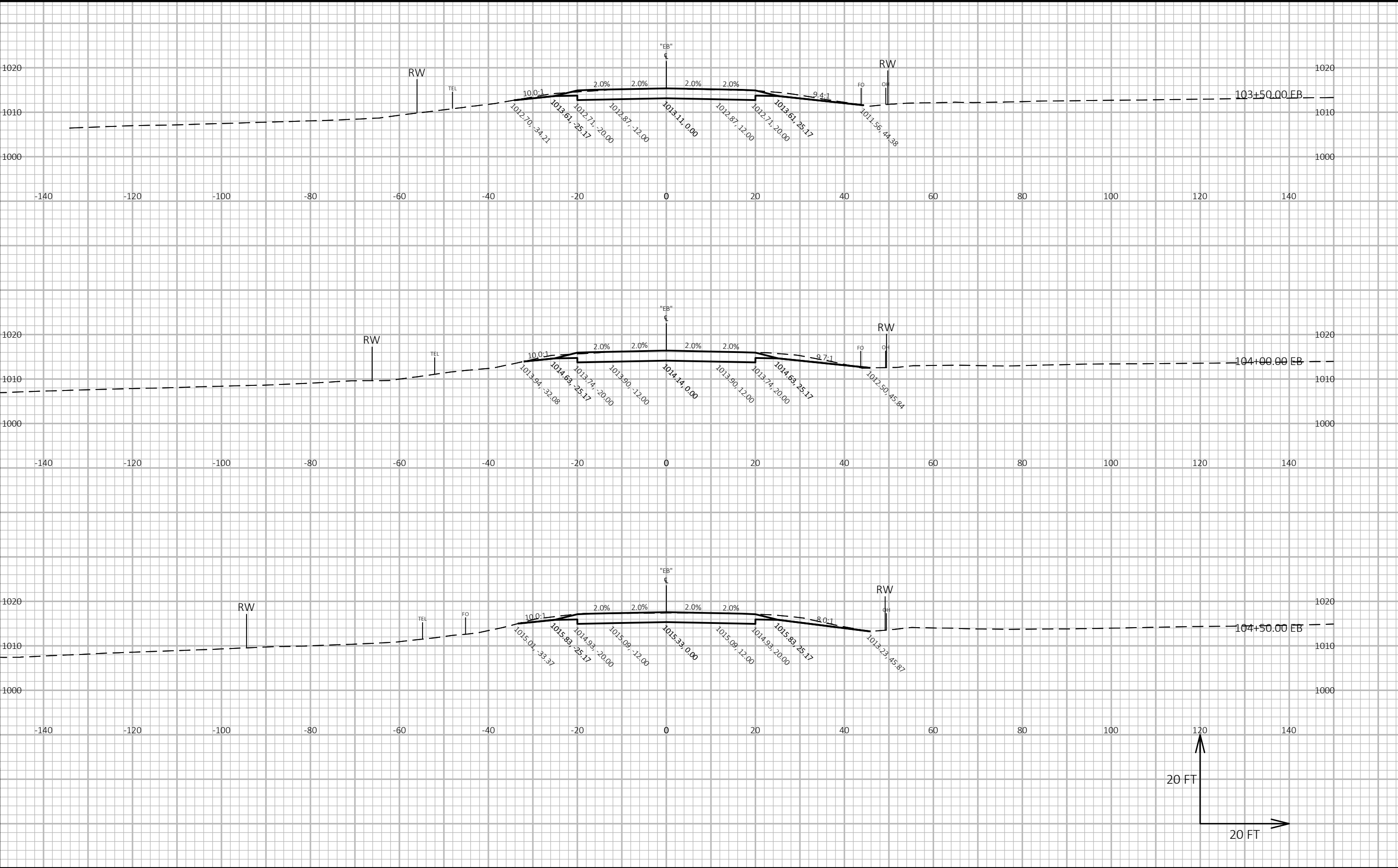
| NO.                                                                             | DATE | REVISION | BY           |
|---------------------------------------------------------------------------------|------|----------|--------------|
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION<br>STRUCTURES DESIGN SECTION |      |          |              |
| STANDARD                                                                        |      |          |              |
| JAN 2020                                                                        |      |          |              |
| OSS MONOTUBE &<br>2-CHORD TRUSS<br>STANDARD<br>FOUNDATIONS                      |      |          | SHEET 1 OF 1 |

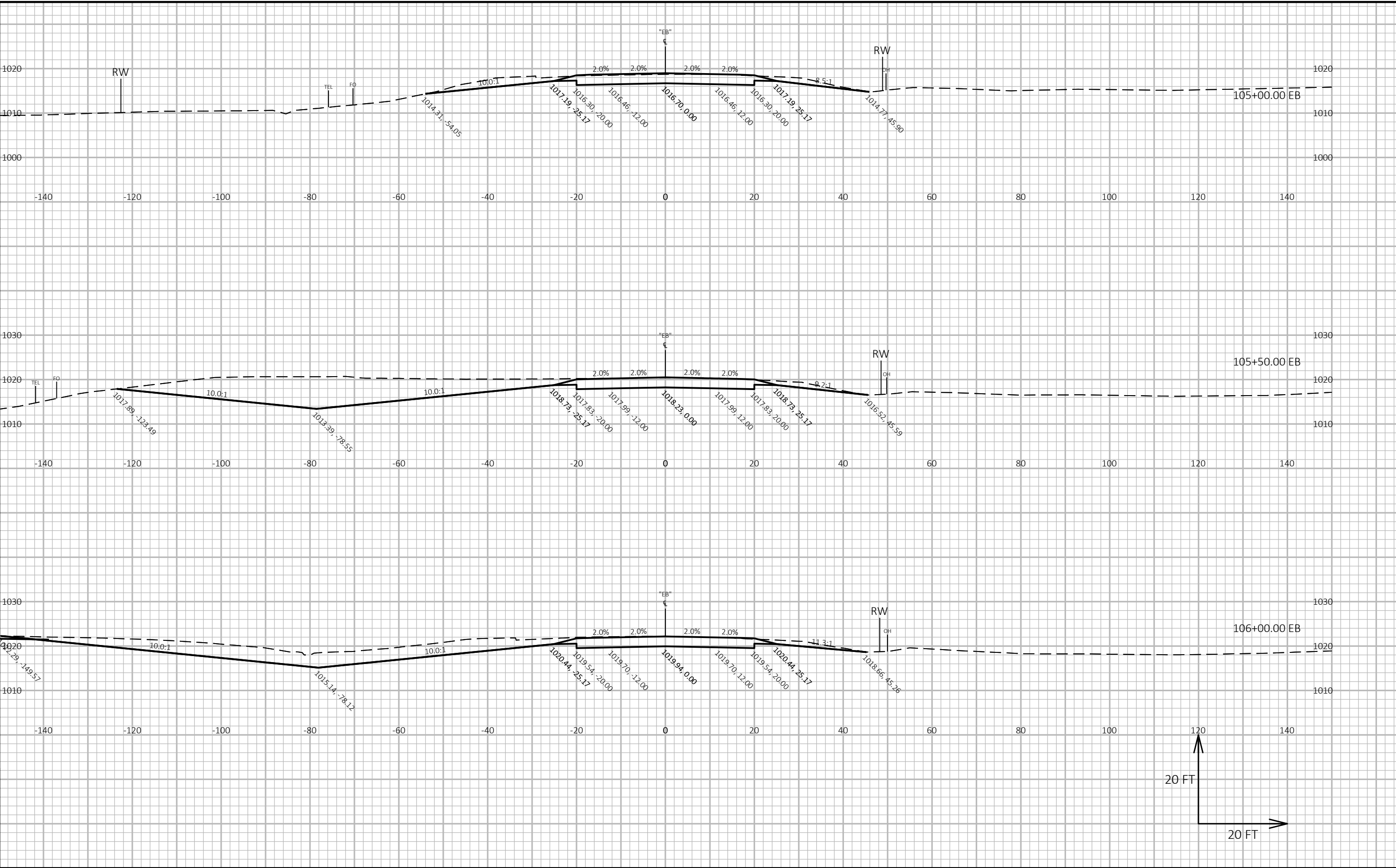
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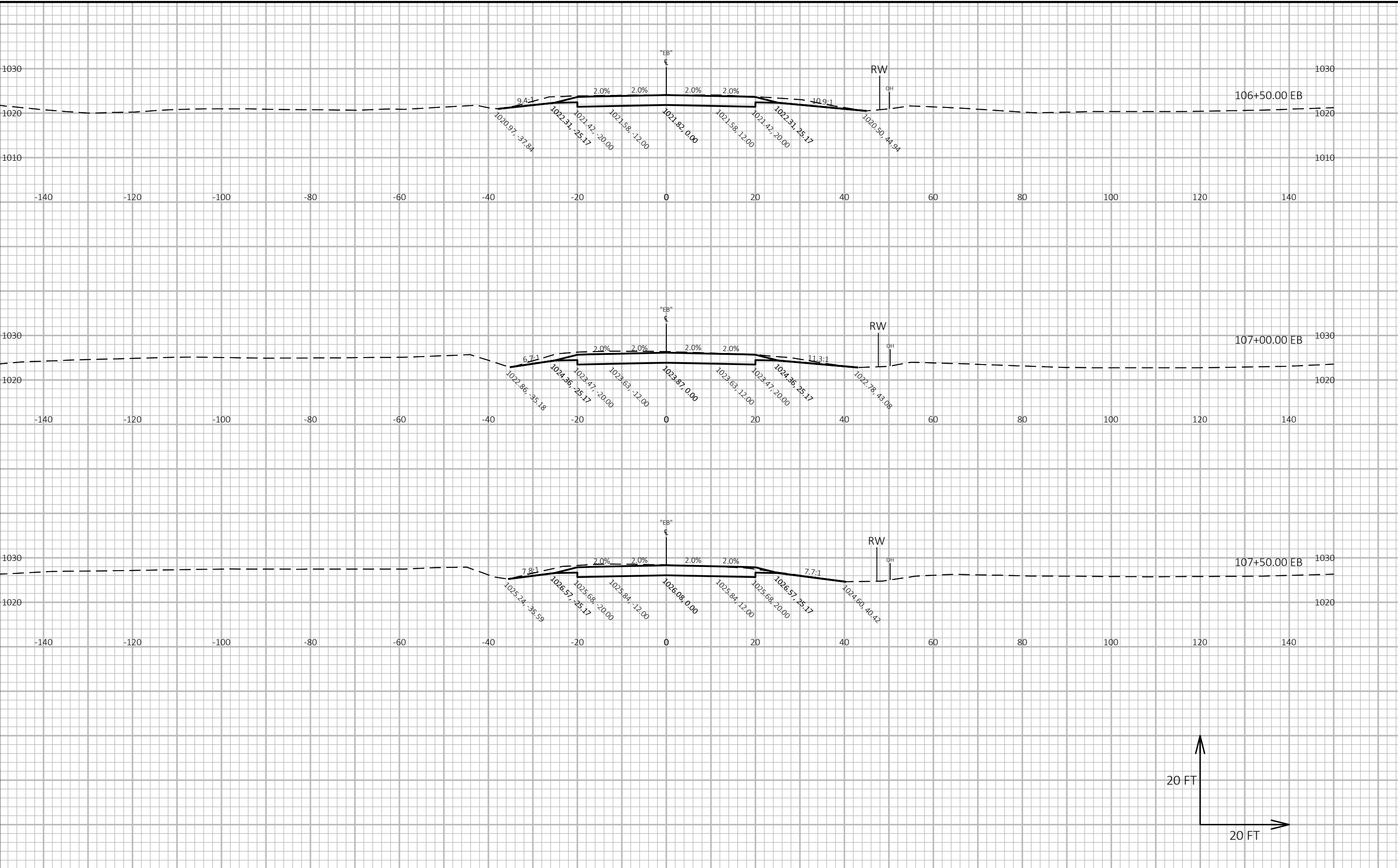
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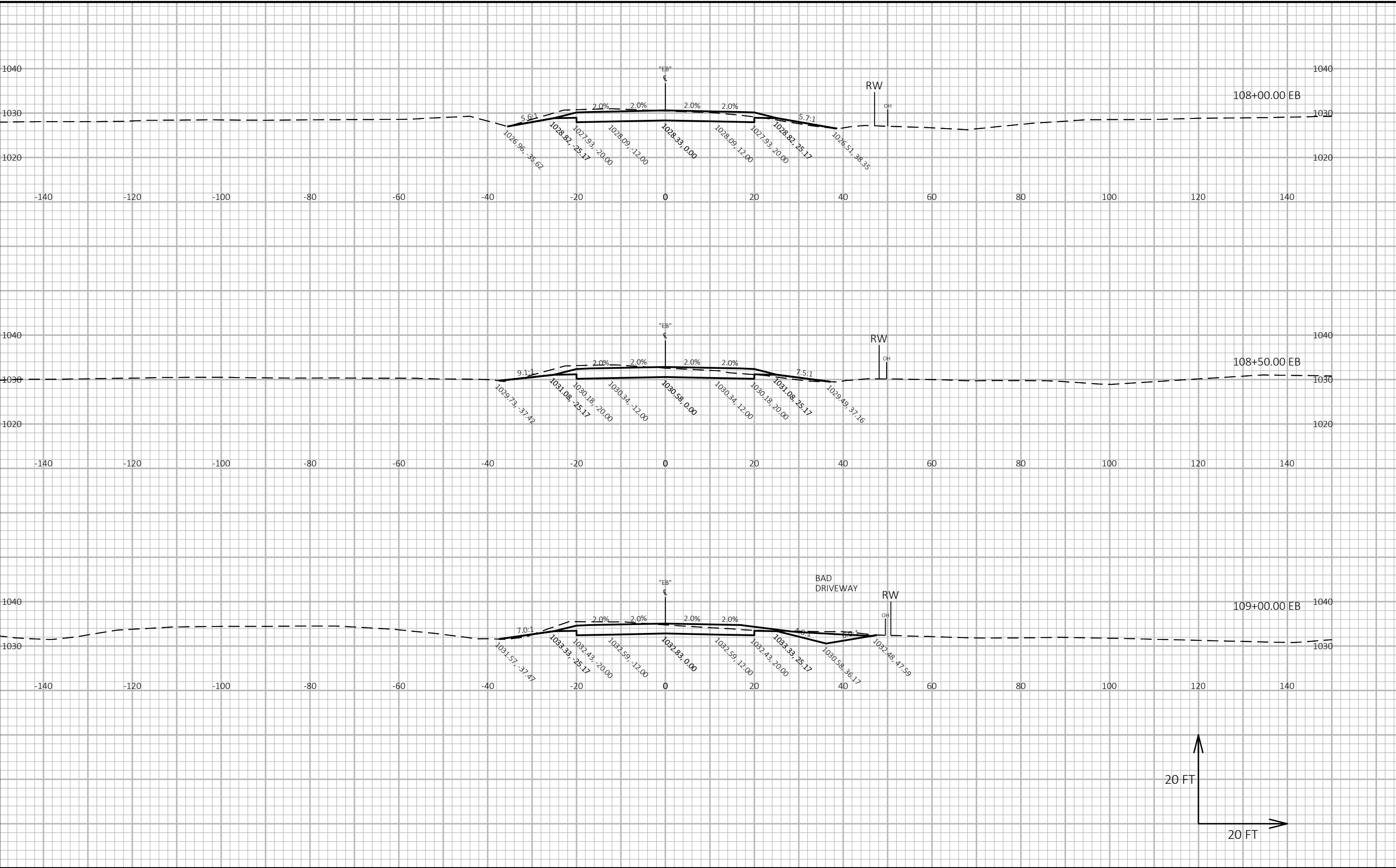




|                        |             |                  |                                    |         |
|------------------------|-------------|------------------|------------------------------------|---------|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: EB USH 51 WEST LEG | SHEET E |
|------------------------|-------------|------------------|------------------------------------|---------|



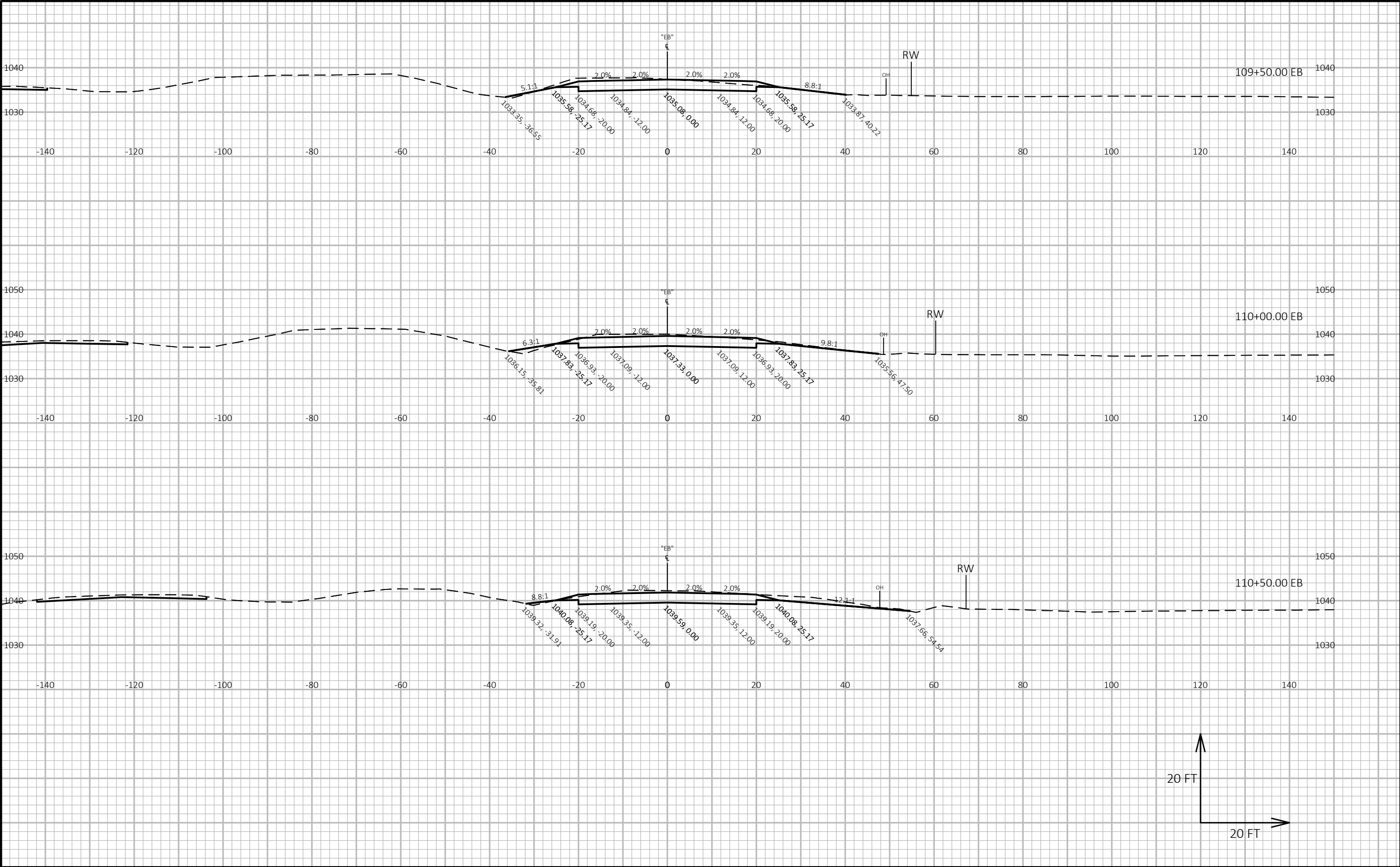




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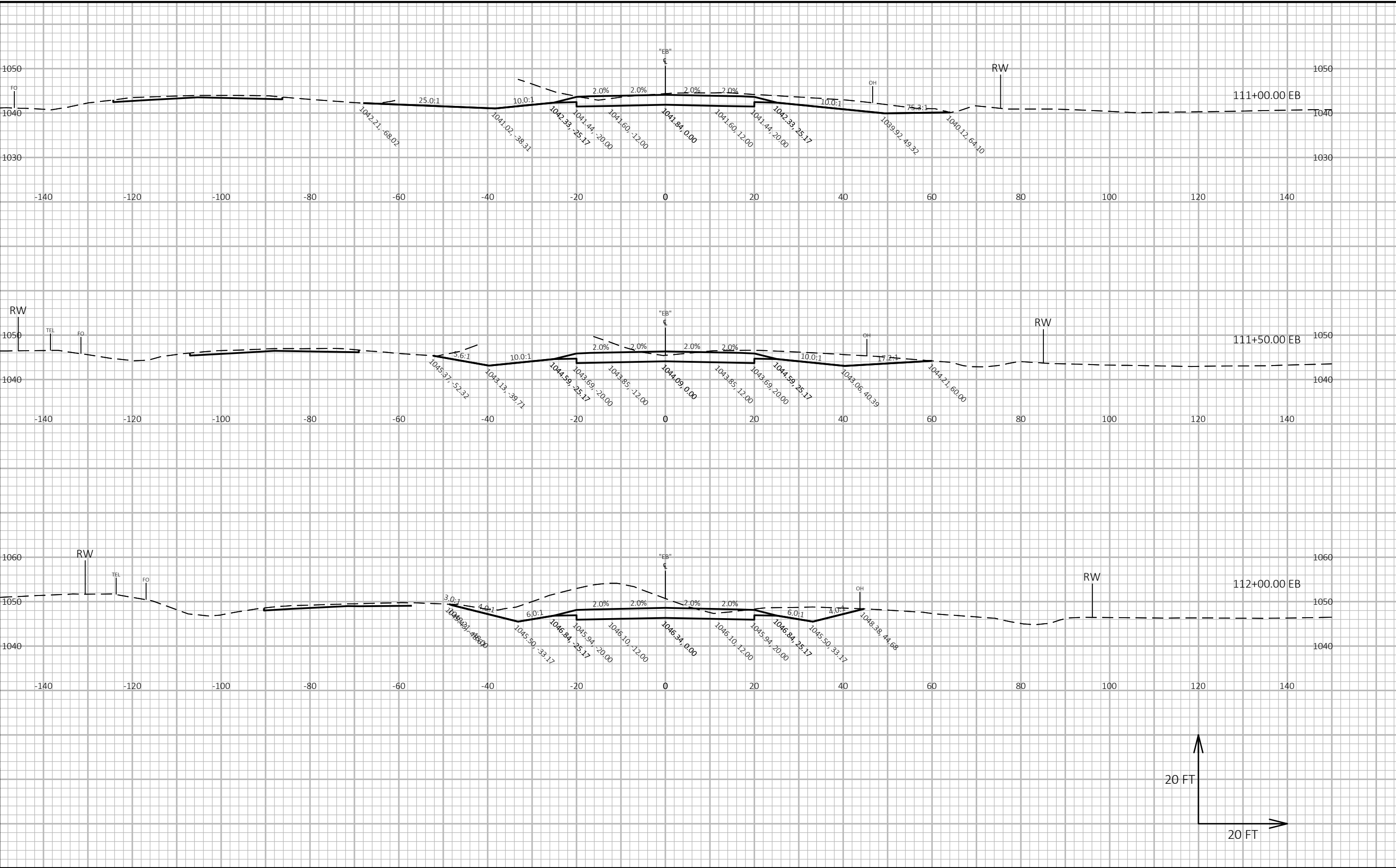
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: EB USH 51 WEST LEG | SHEET | E |
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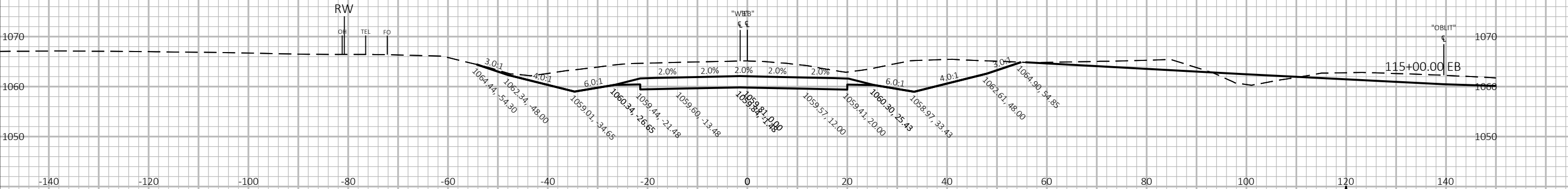
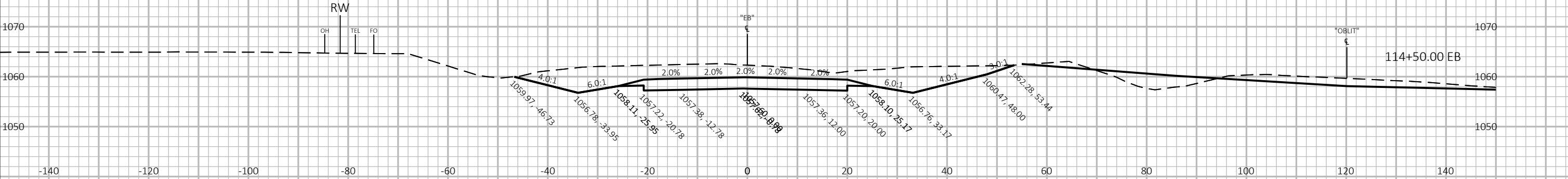
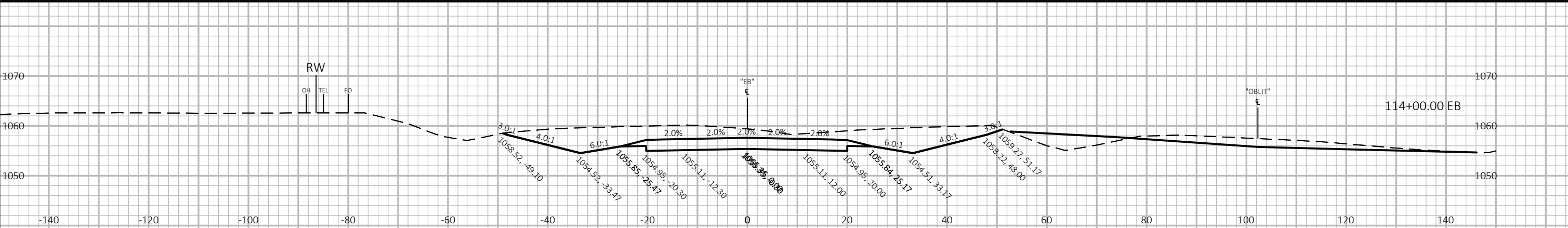
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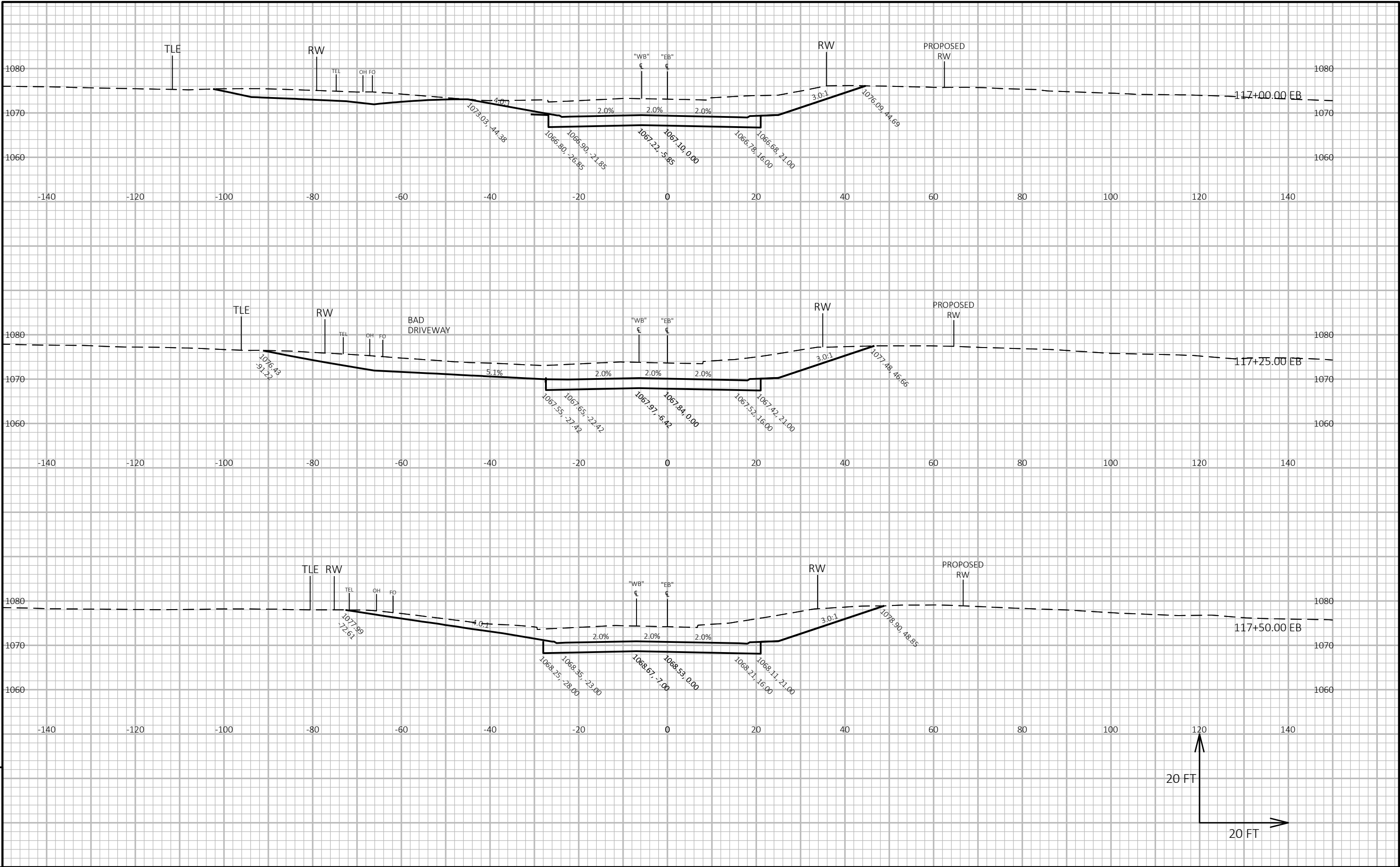


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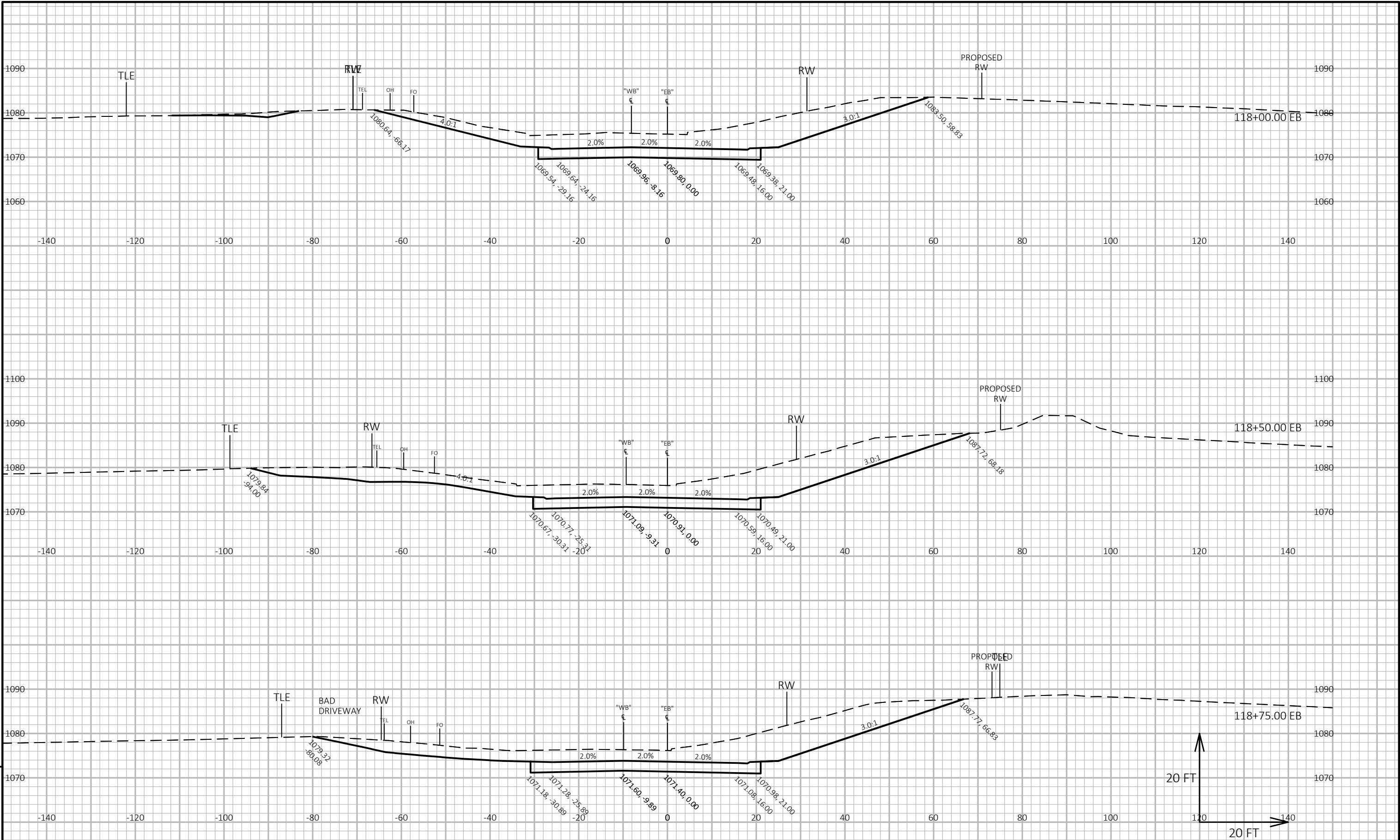
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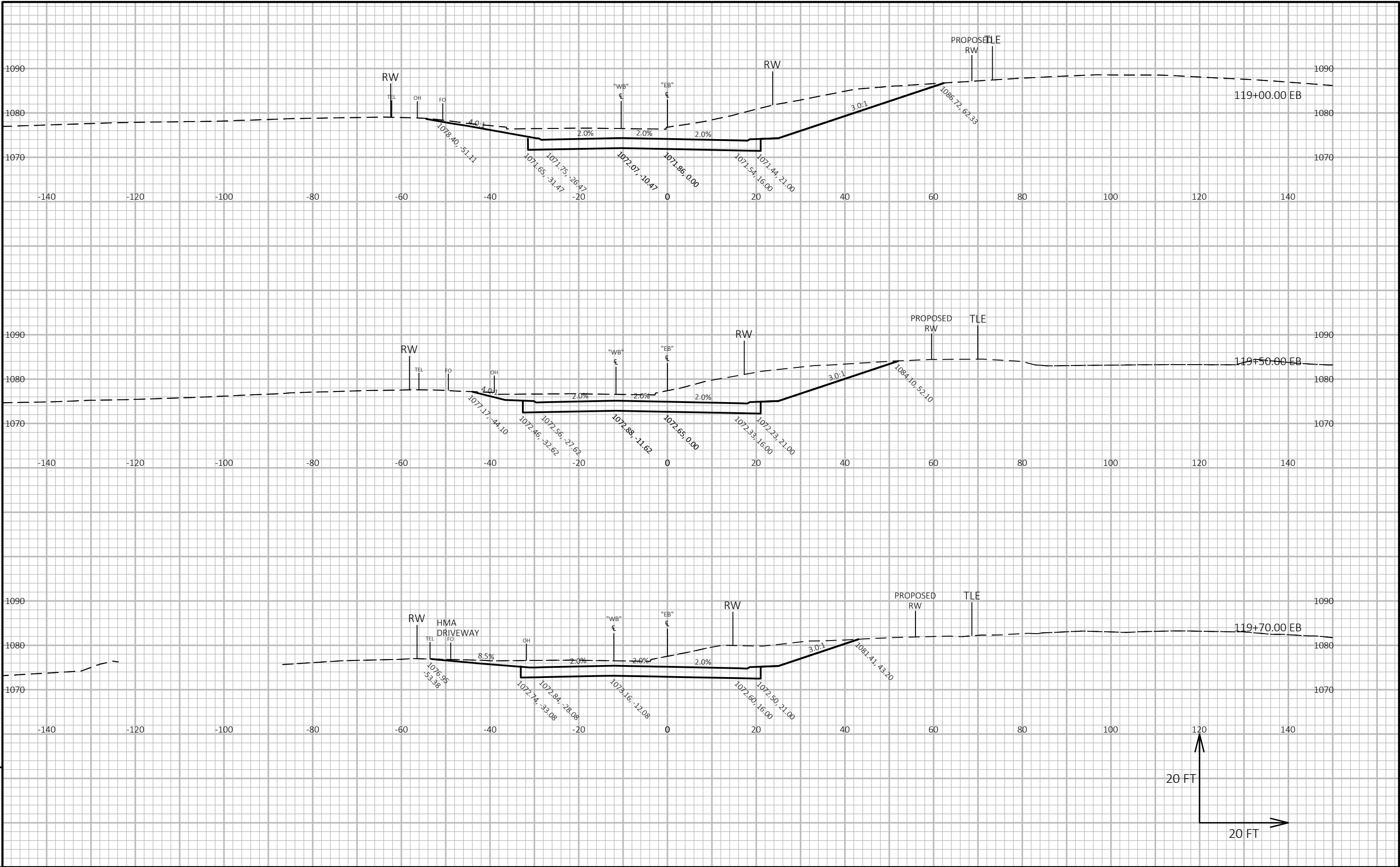
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: EB USH 51 WEST LEG | SHEET | E |
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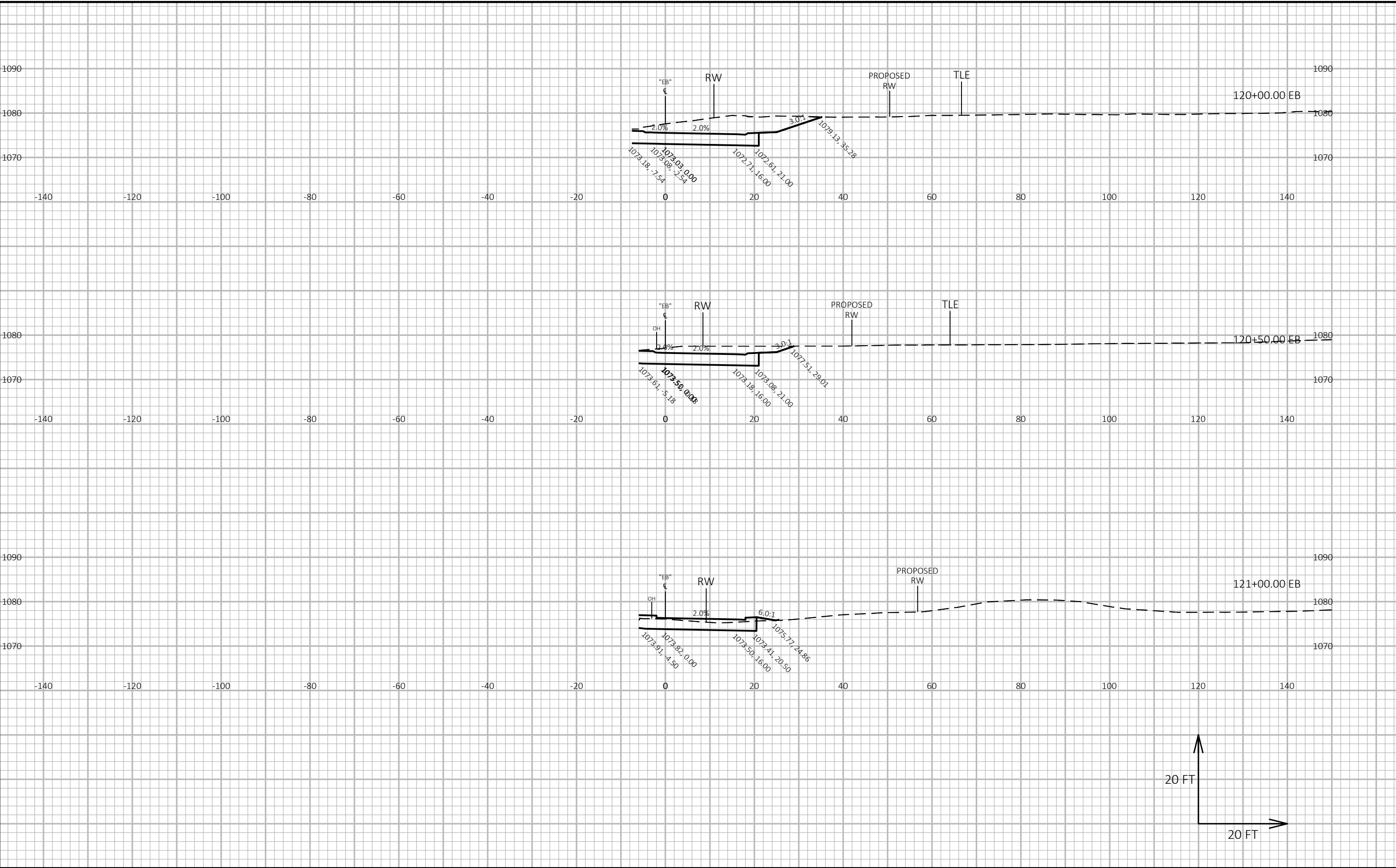






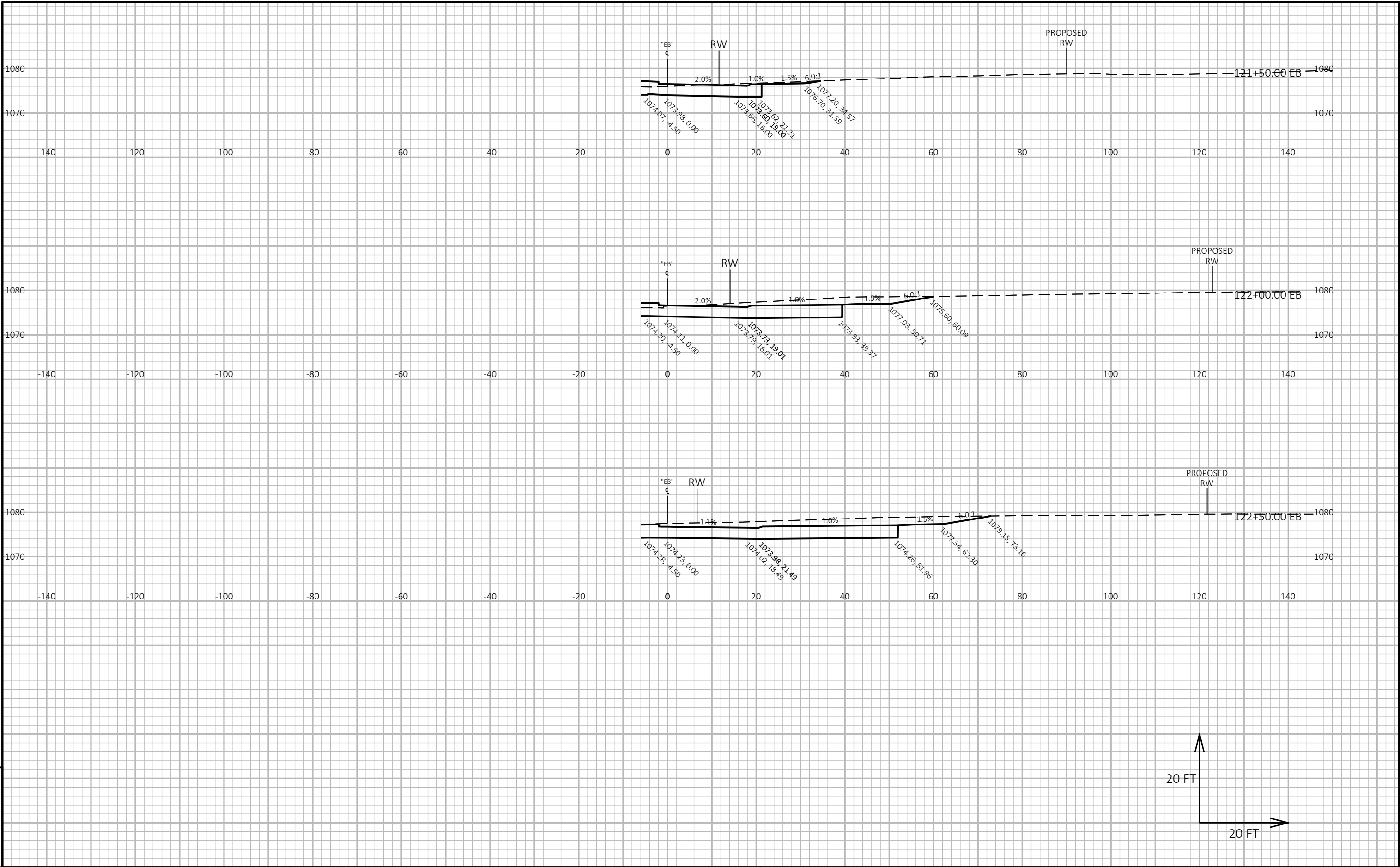






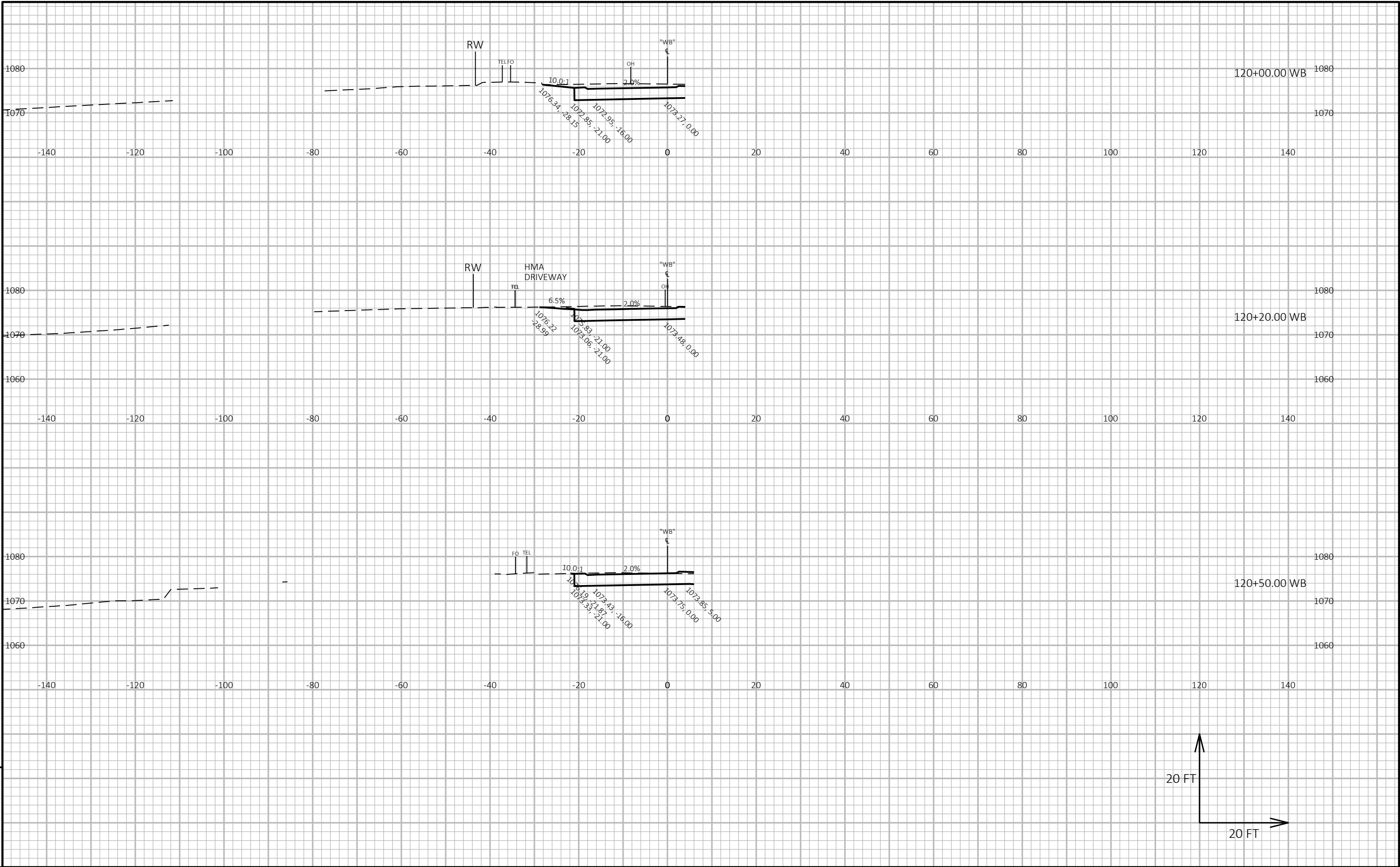
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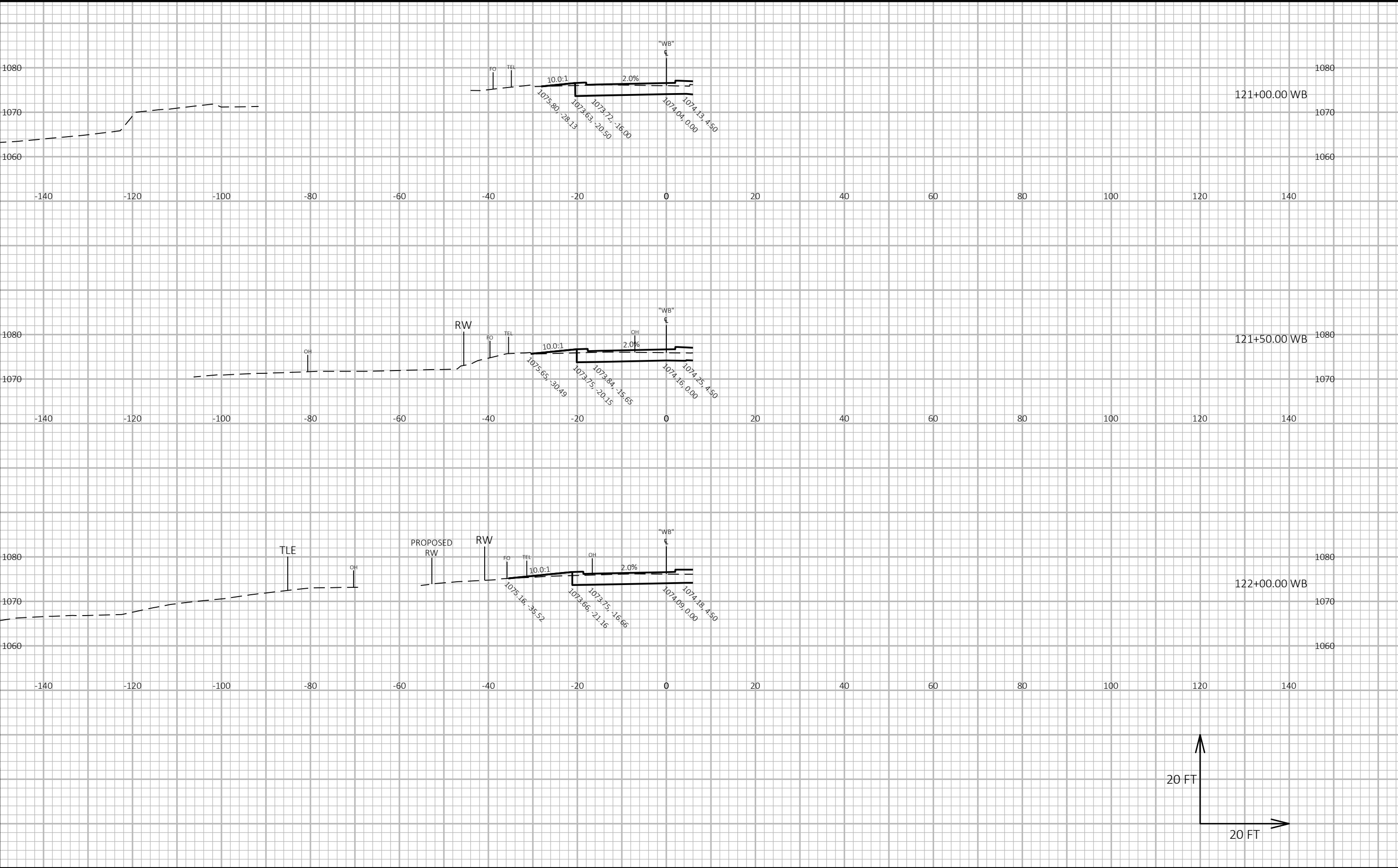


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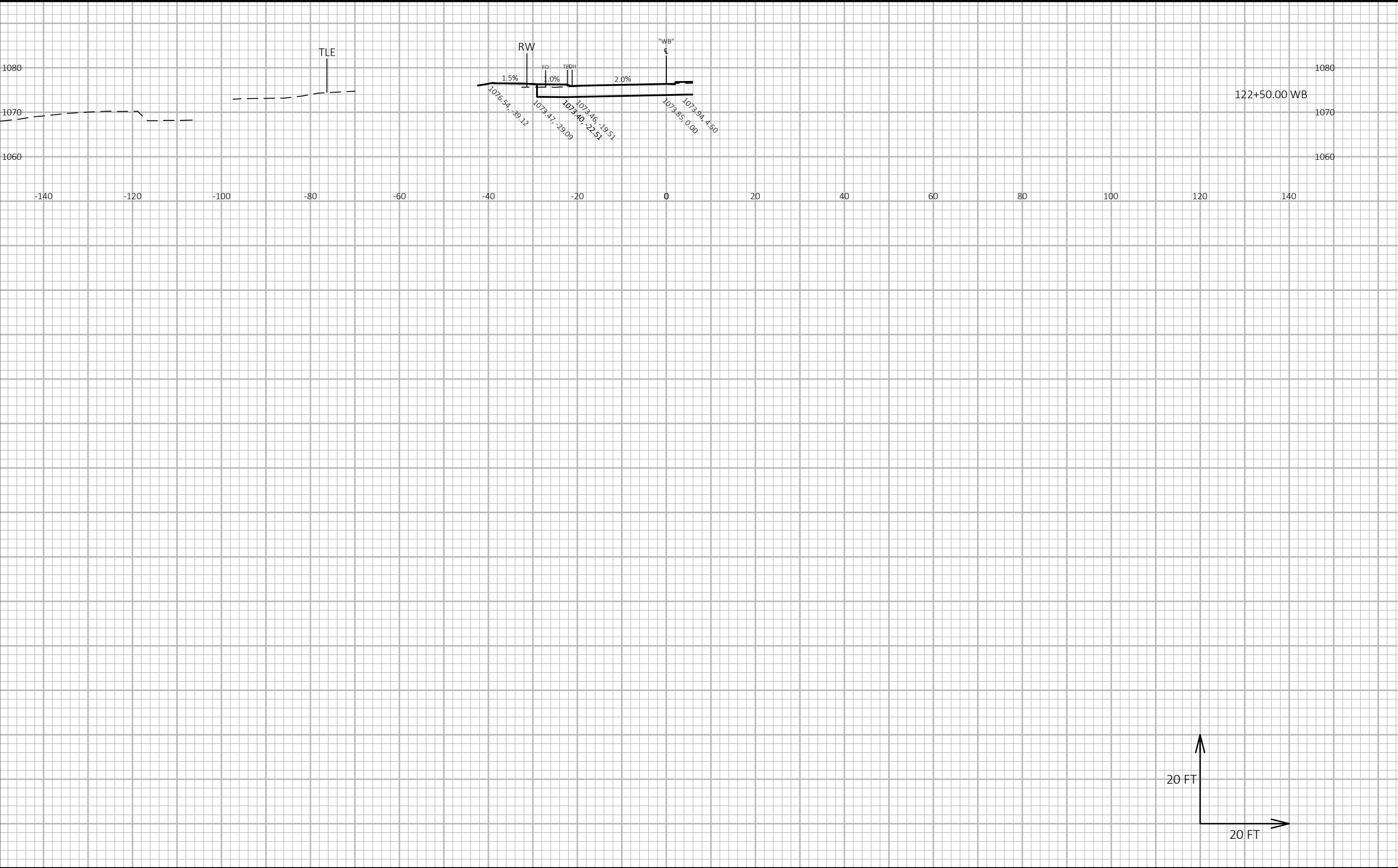
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: WB USH 51 WEST LEG | SHEET E |
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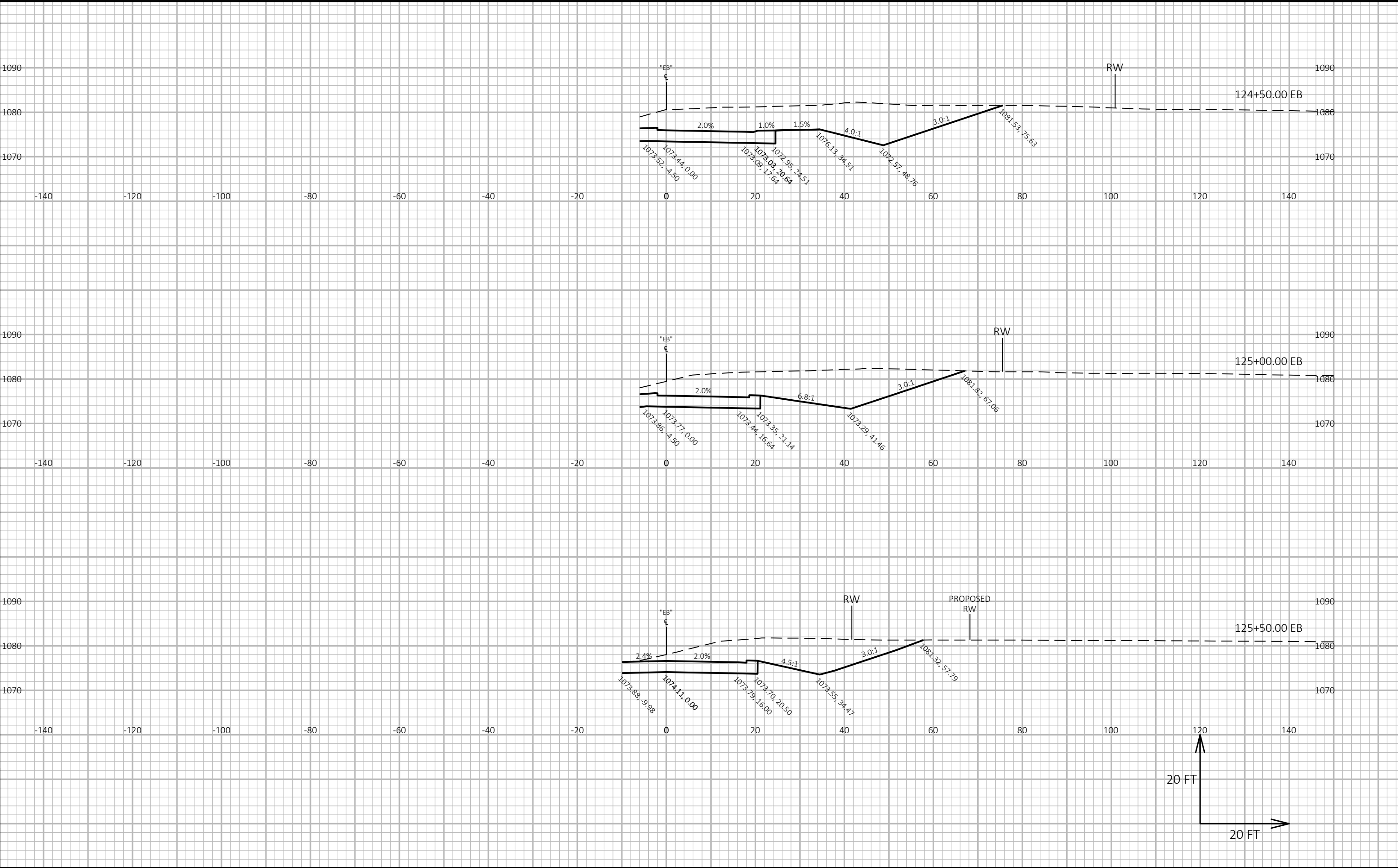
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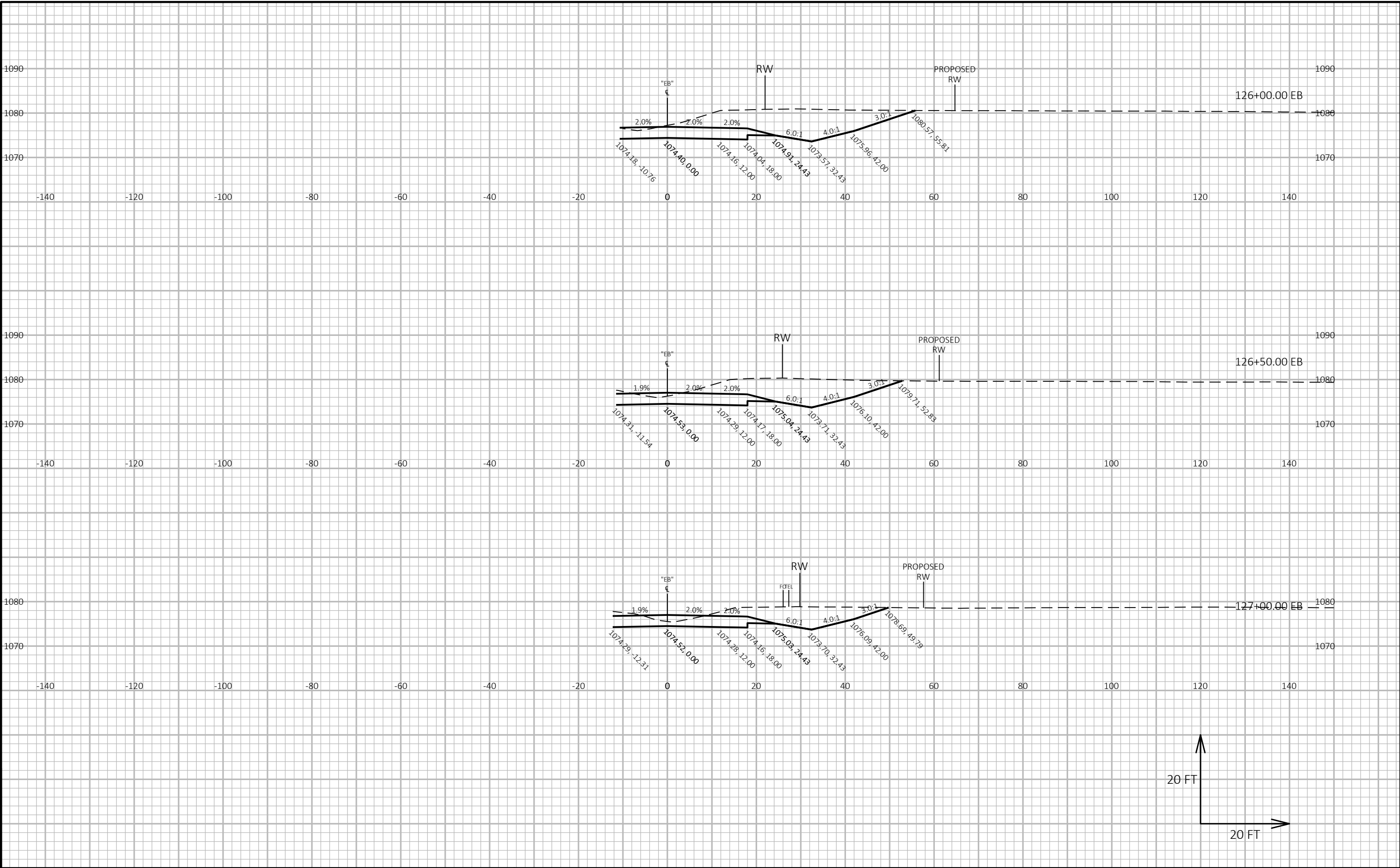


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: WB USH 51 WEST LEG | SHEET E |
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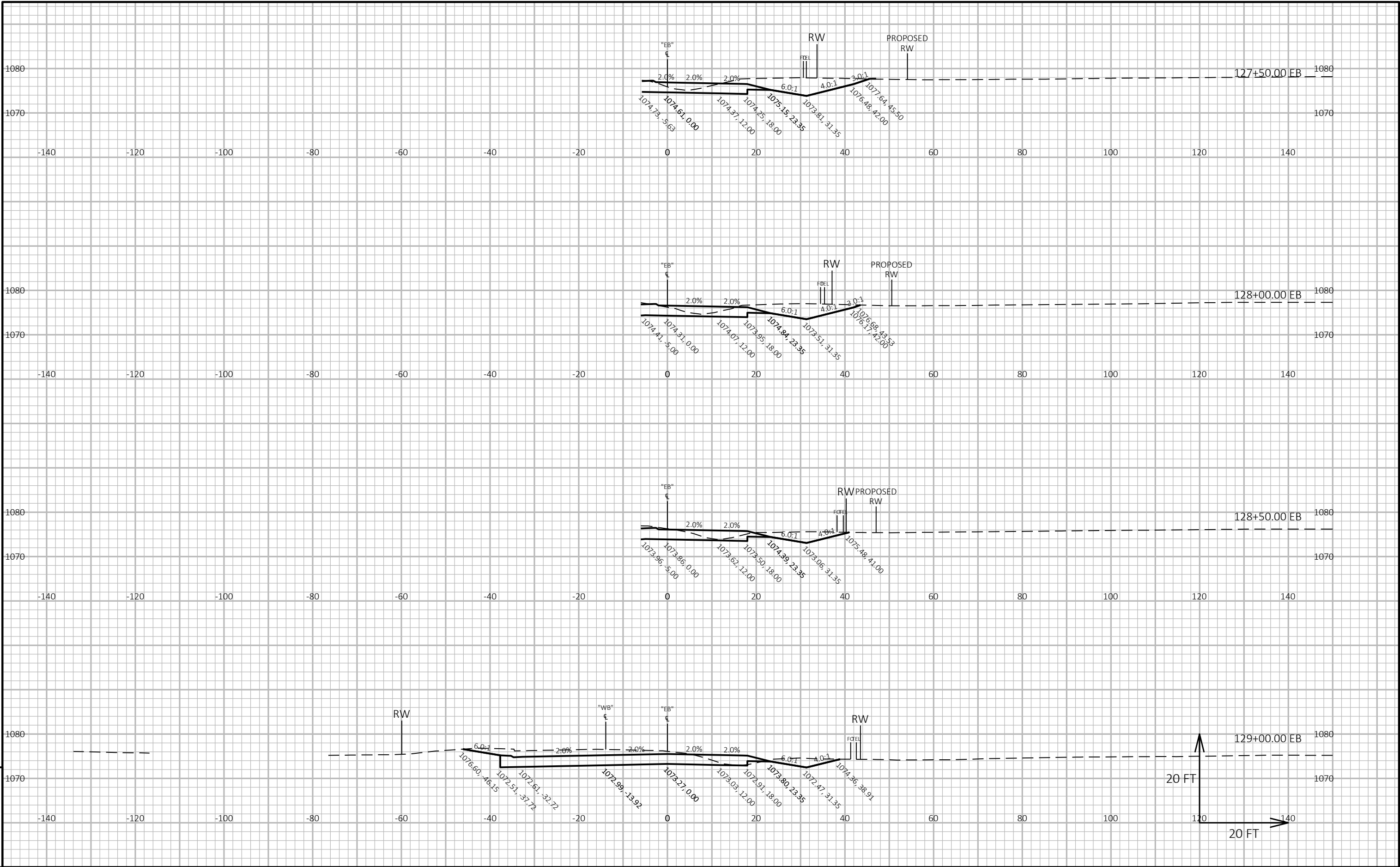




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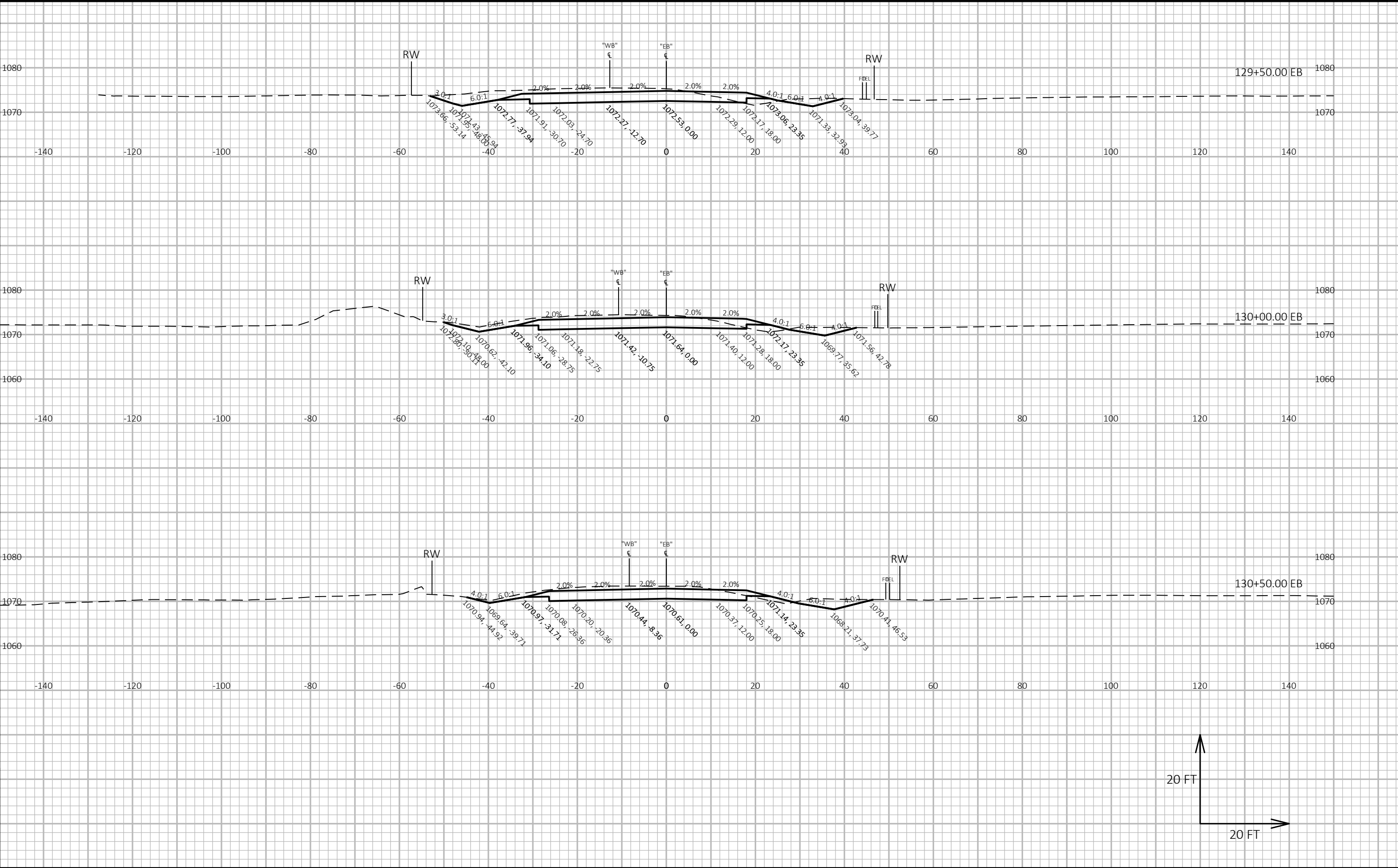
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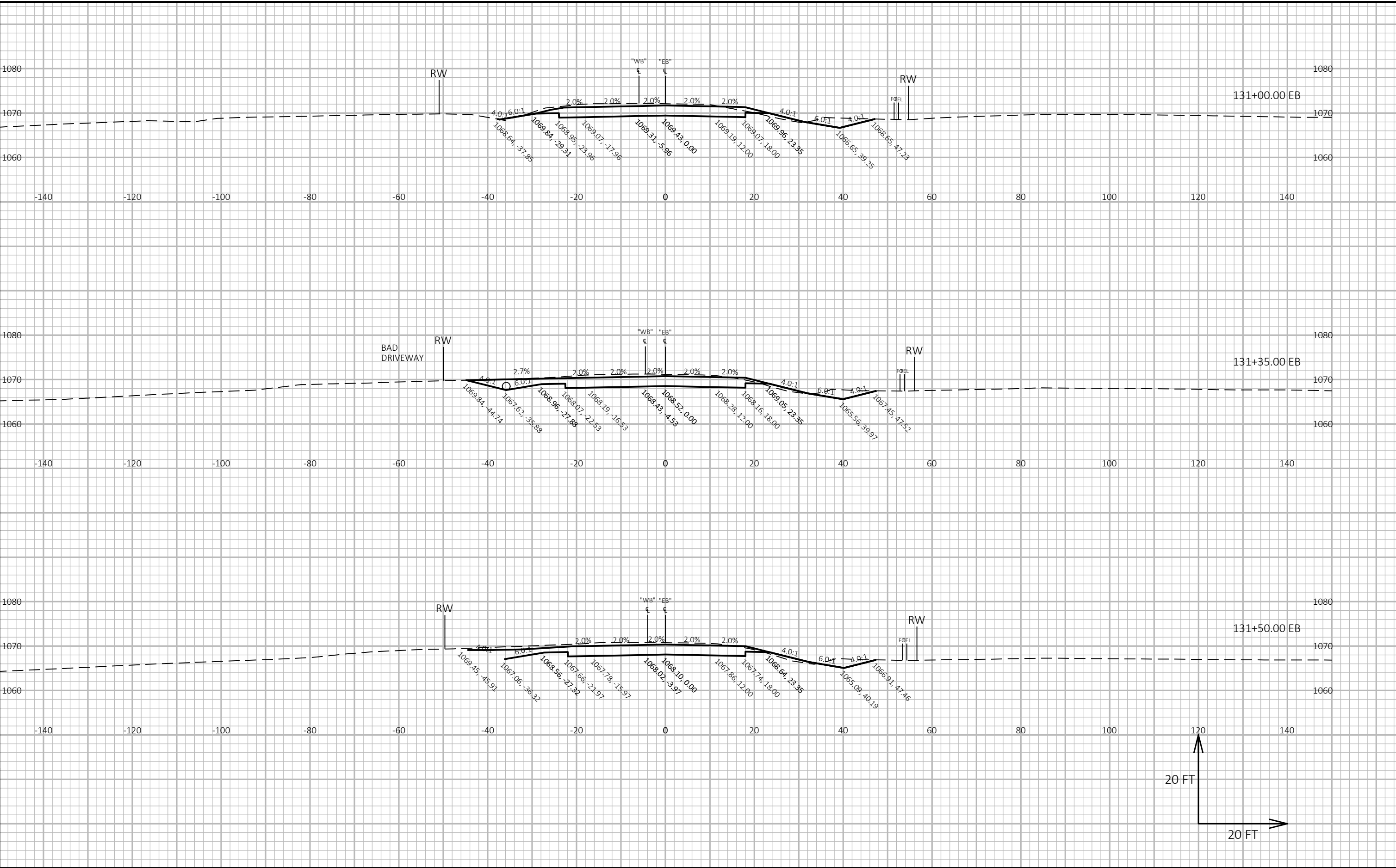
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: EB STH 60 EAST LEG | SHEET | E |
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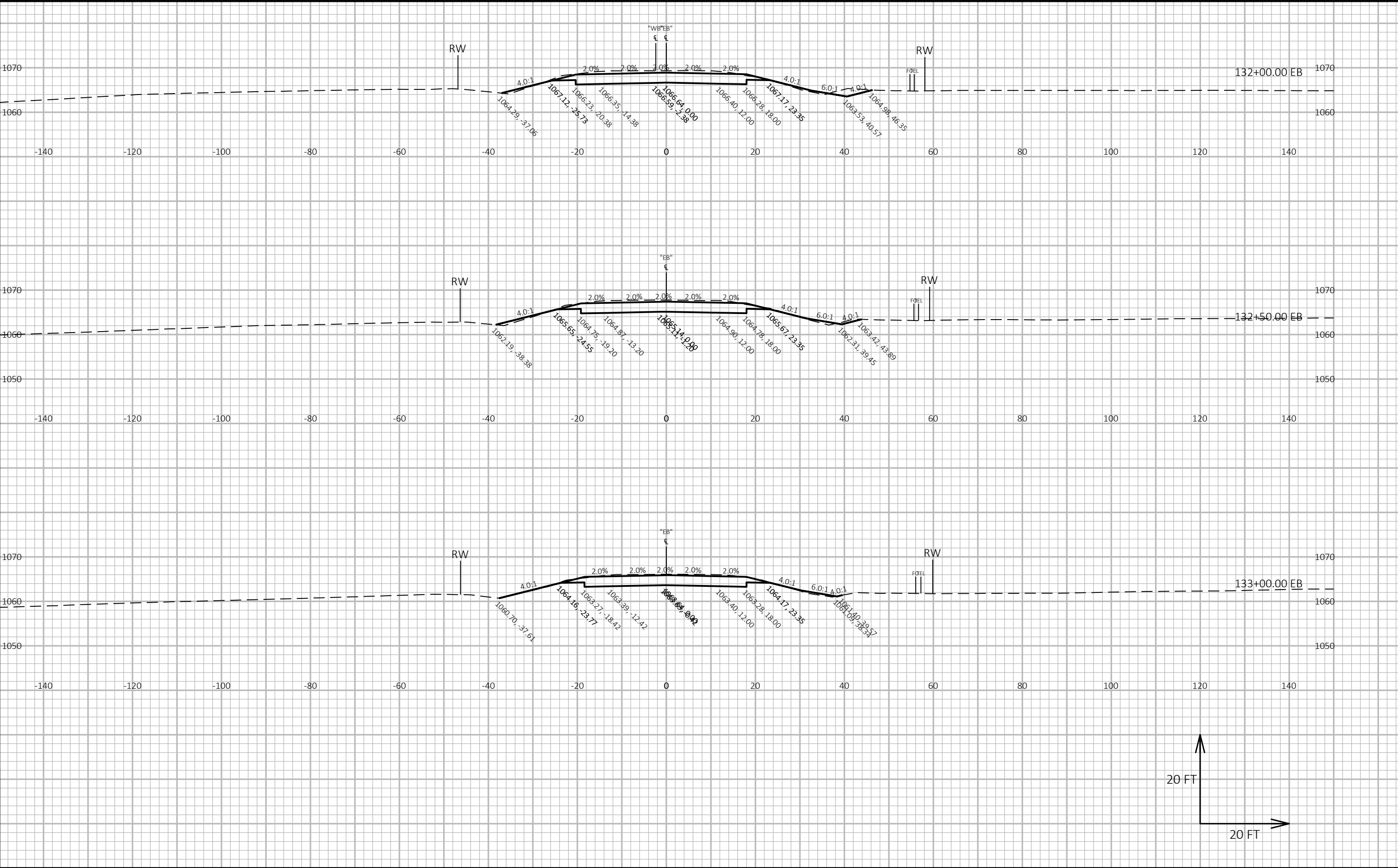


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: EB STH 60 EAST LEG | SHEET | E |
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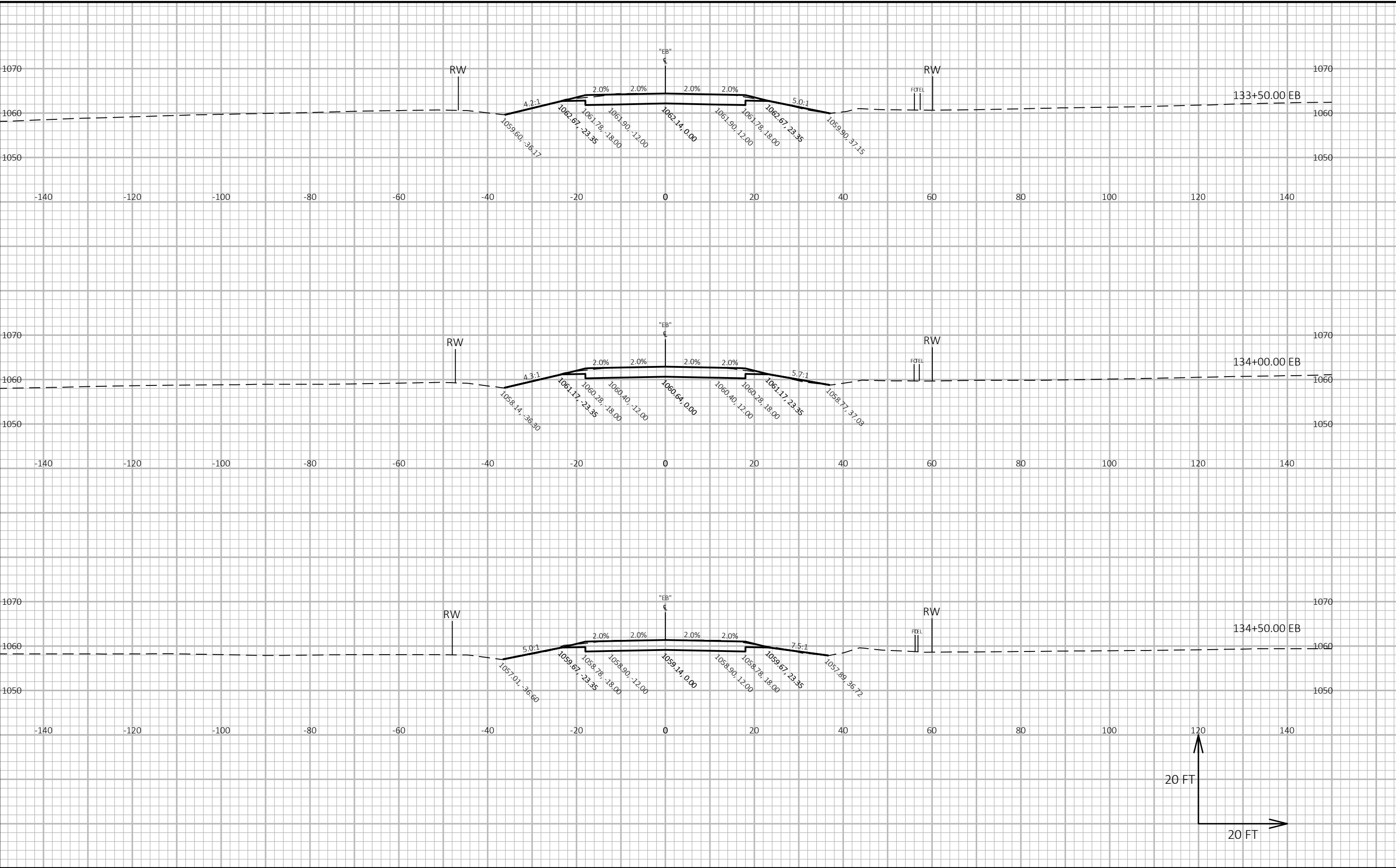




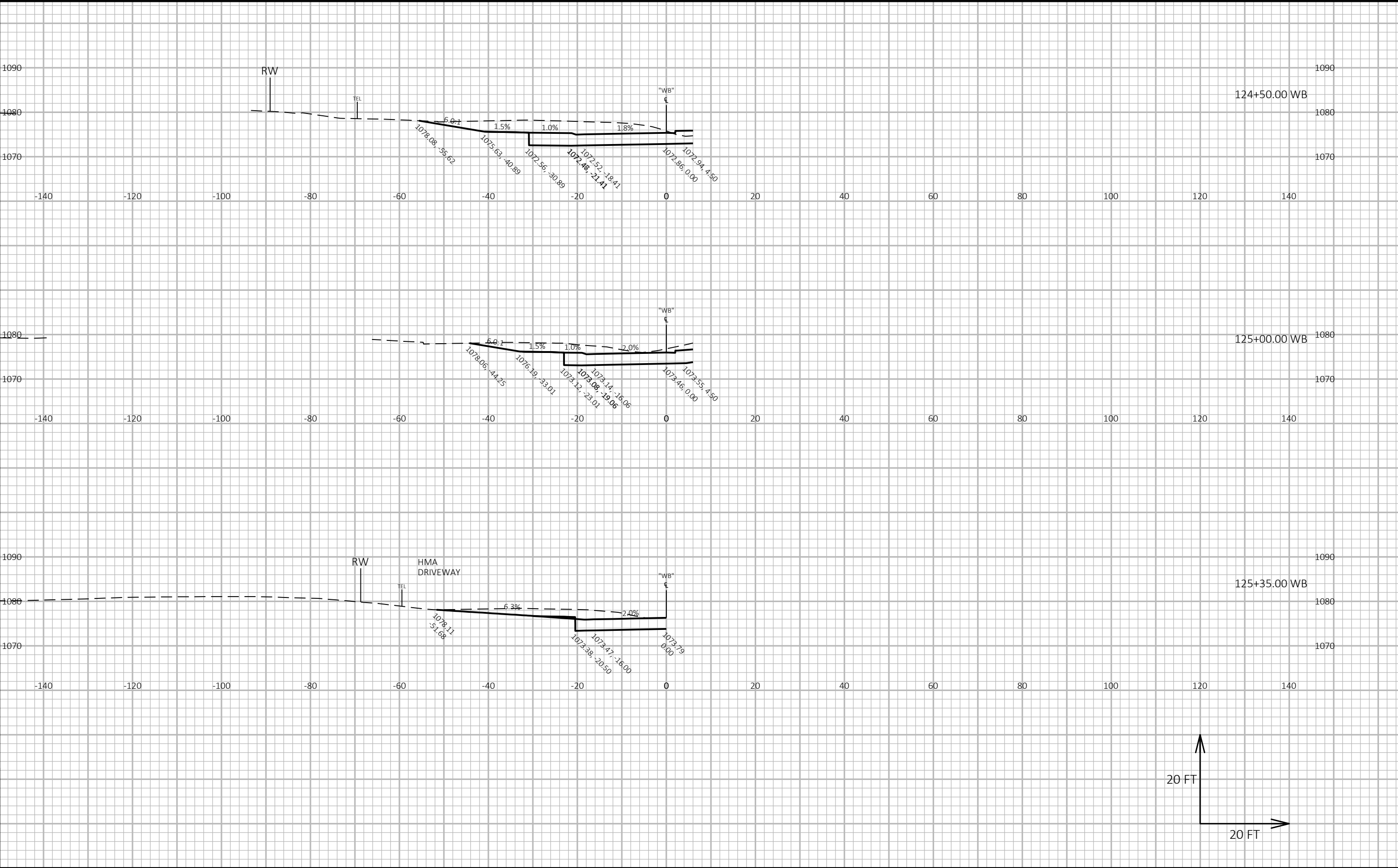
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: EB STH 60 EAST LEG | SHEET | E |
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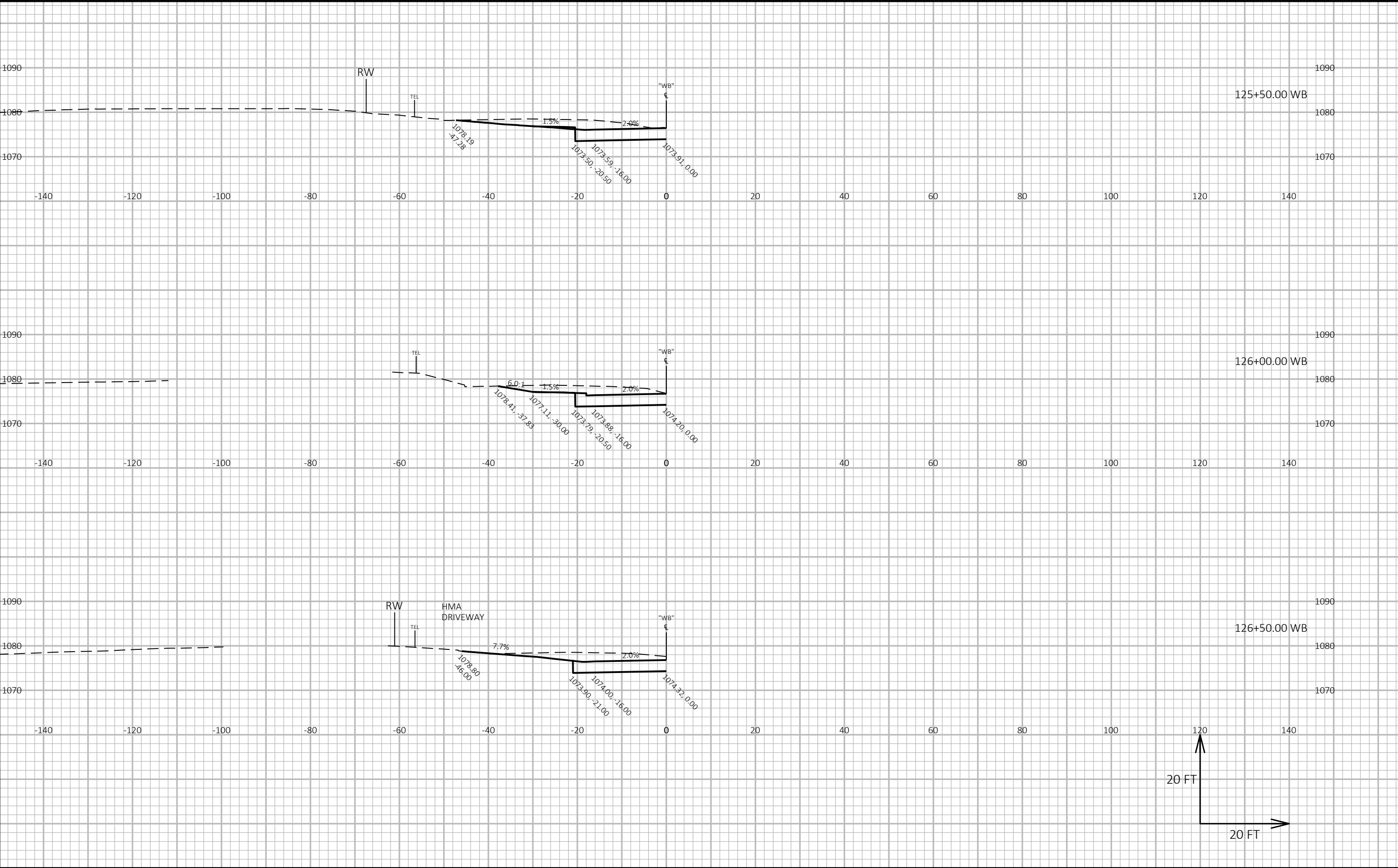
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: EB STH 60 EAST LEG | SHEET E |
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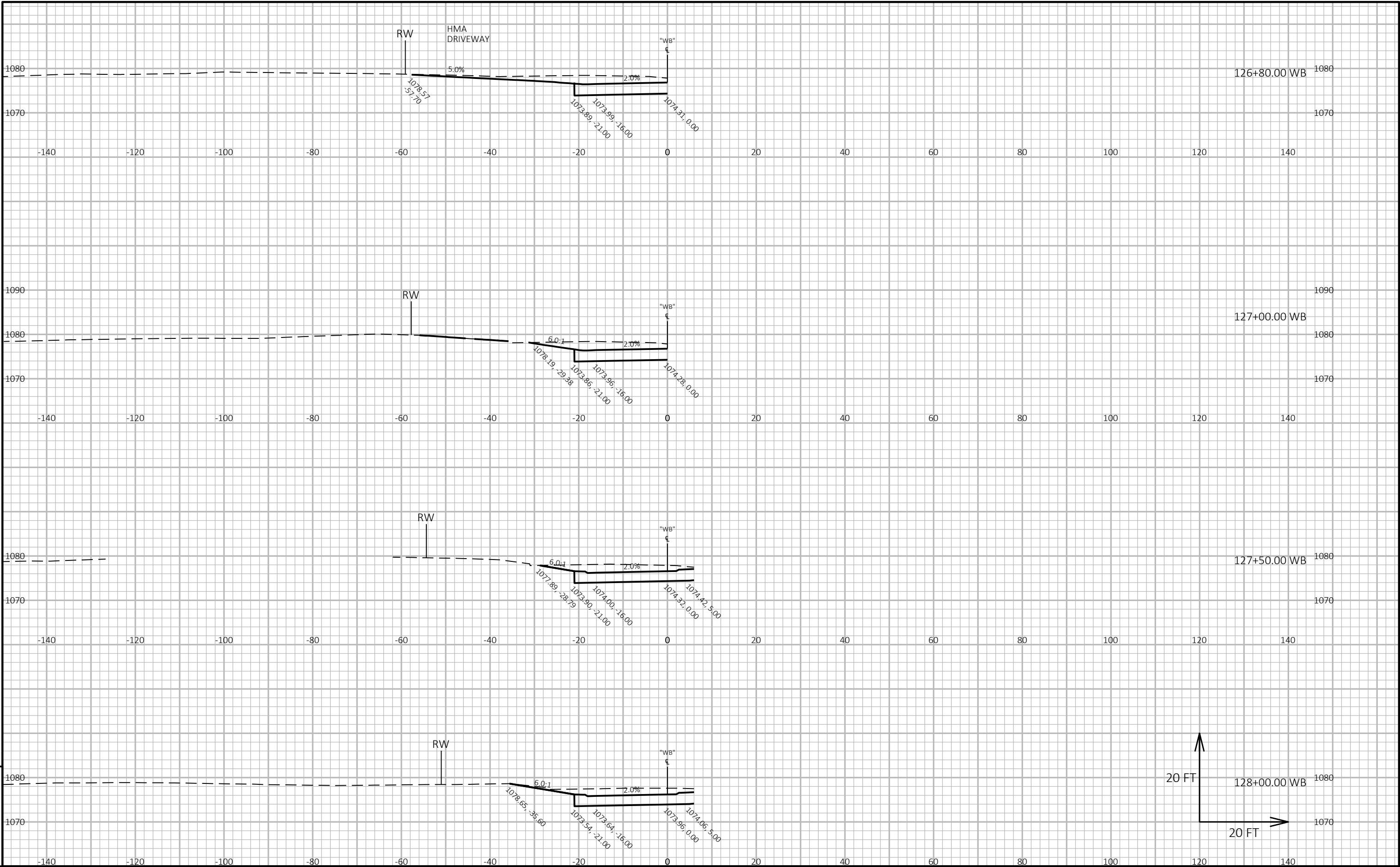


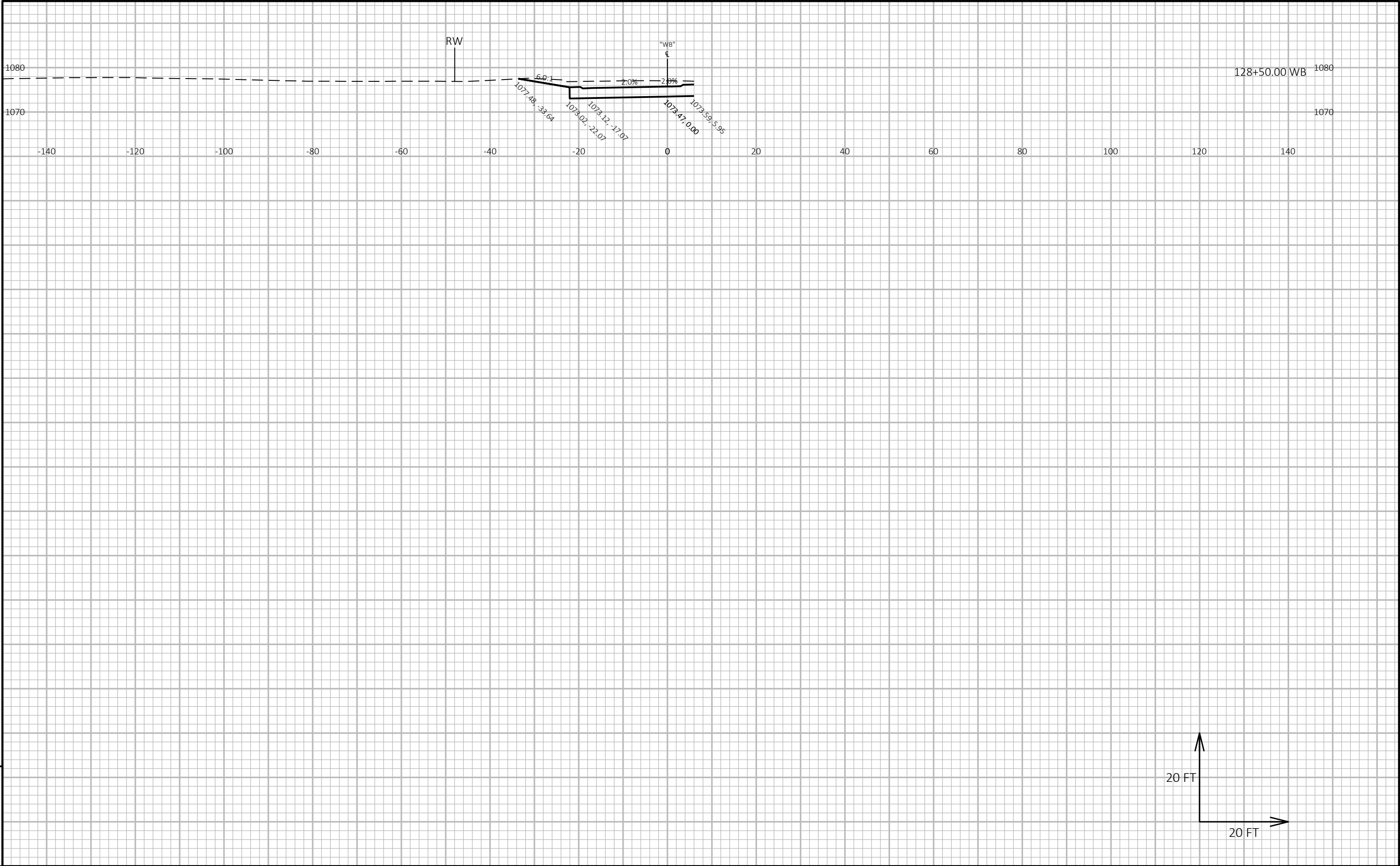


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: WB STH 60 EAST LEG | SHEET | E |
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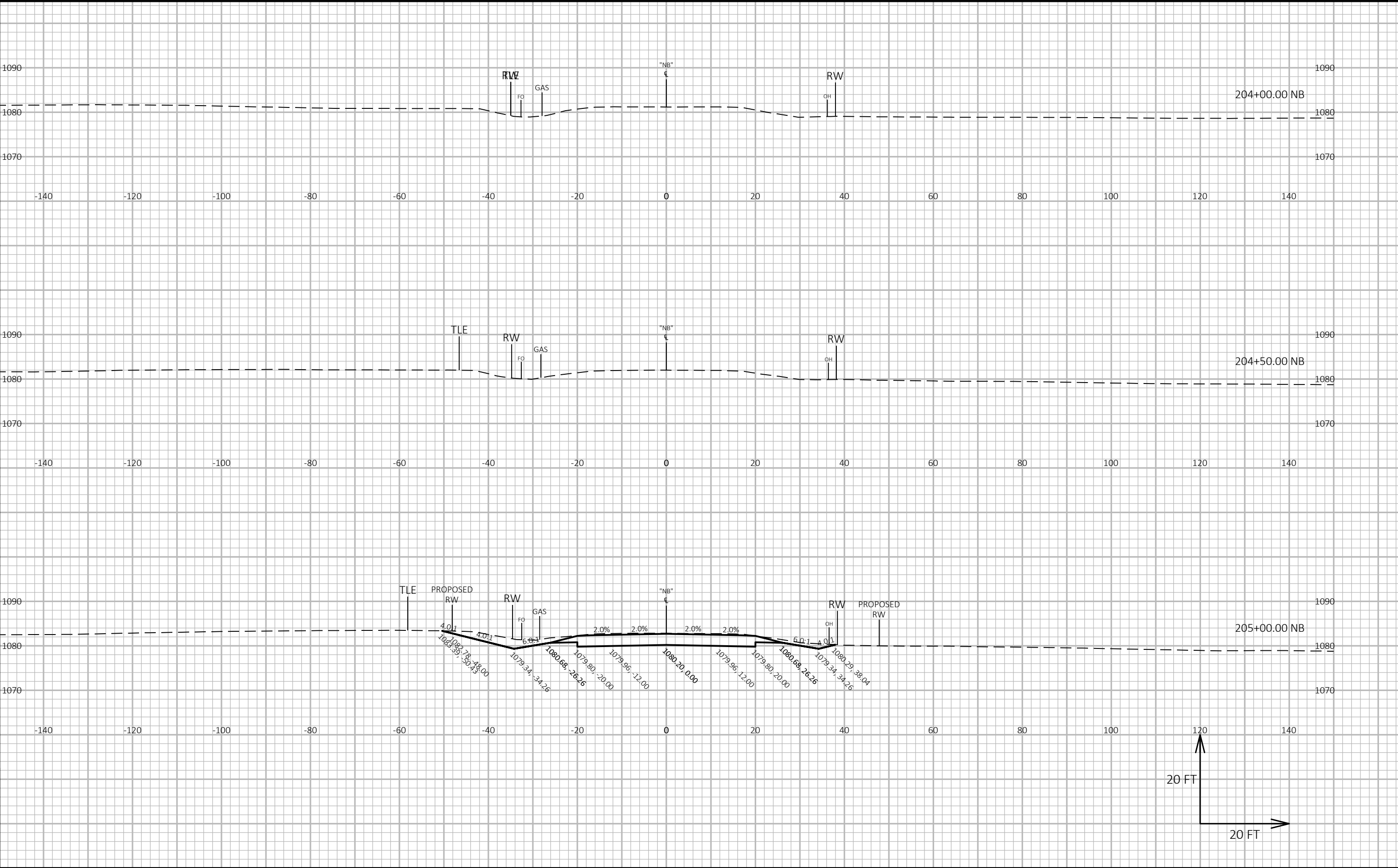


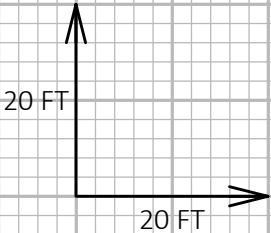
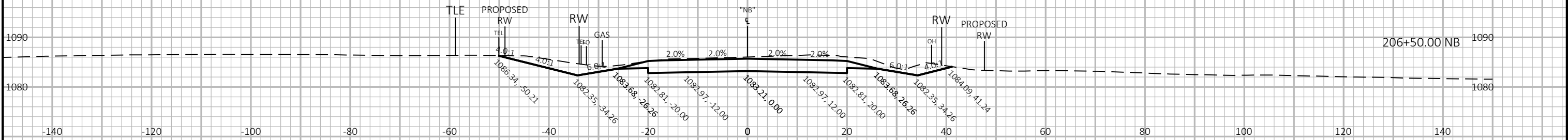
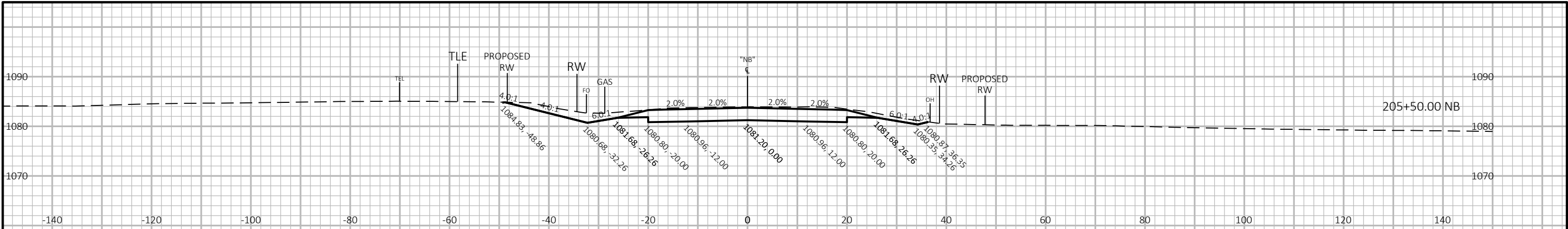


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: WB STH 60 EAST LEG | SHEET E |
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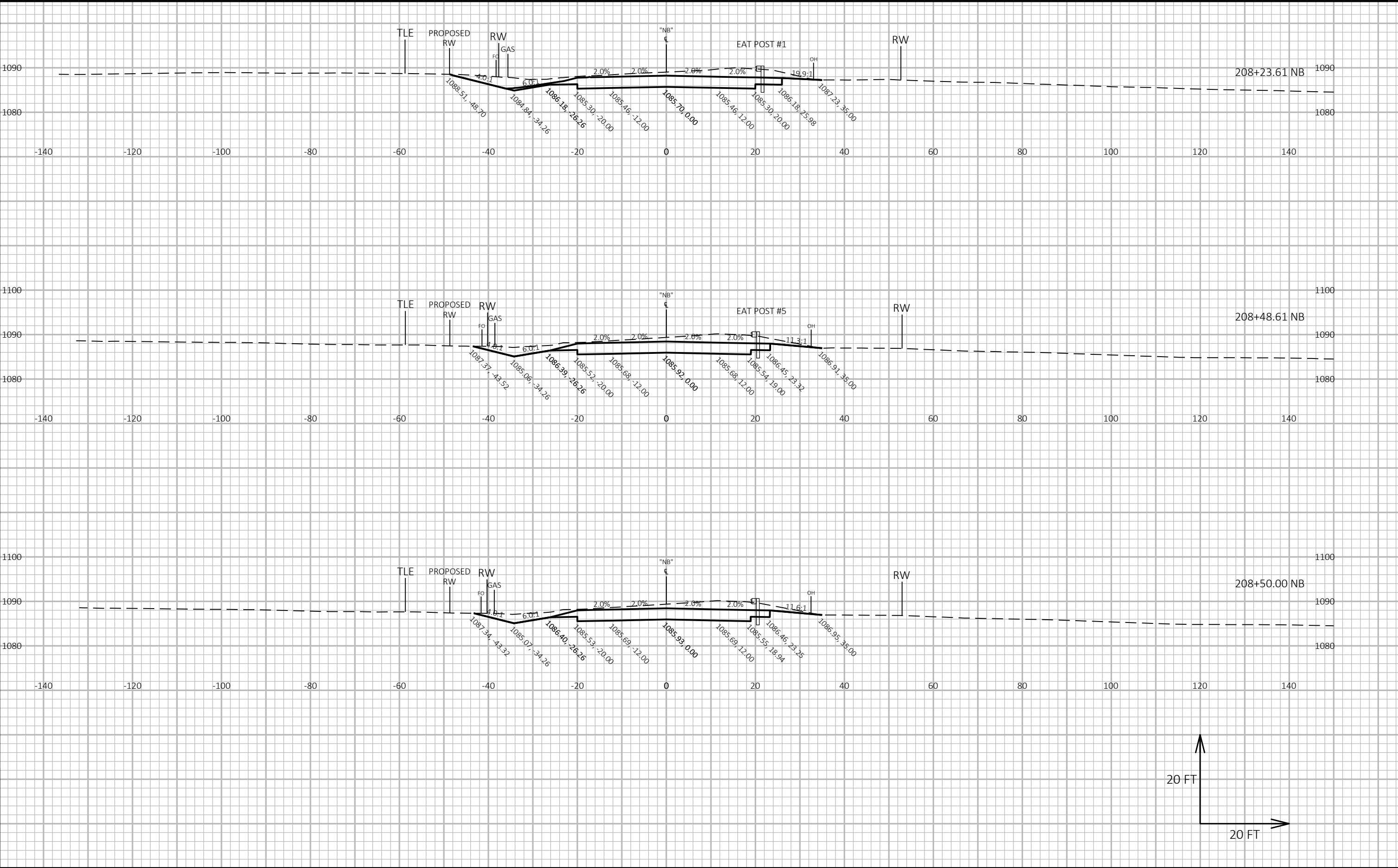


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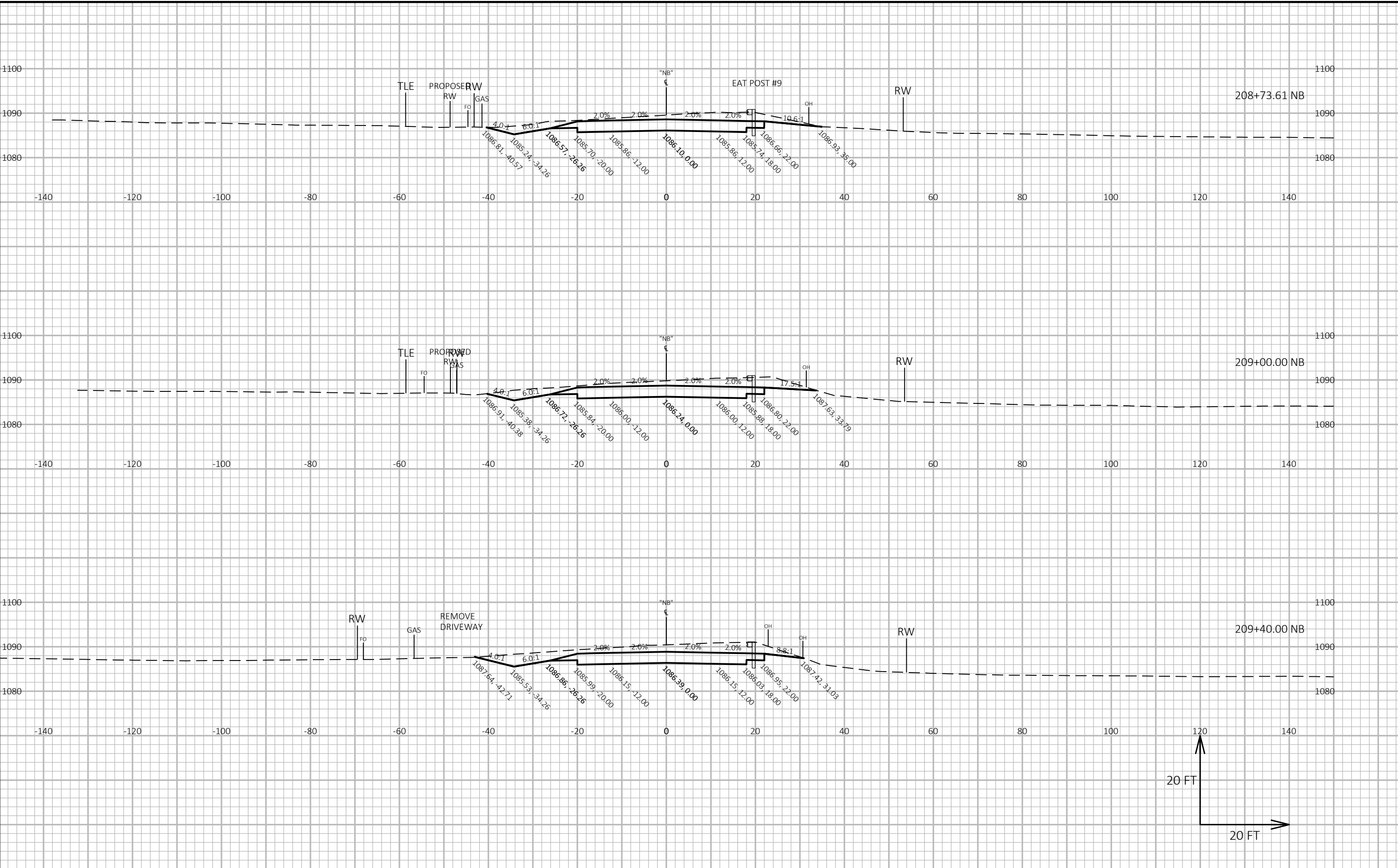


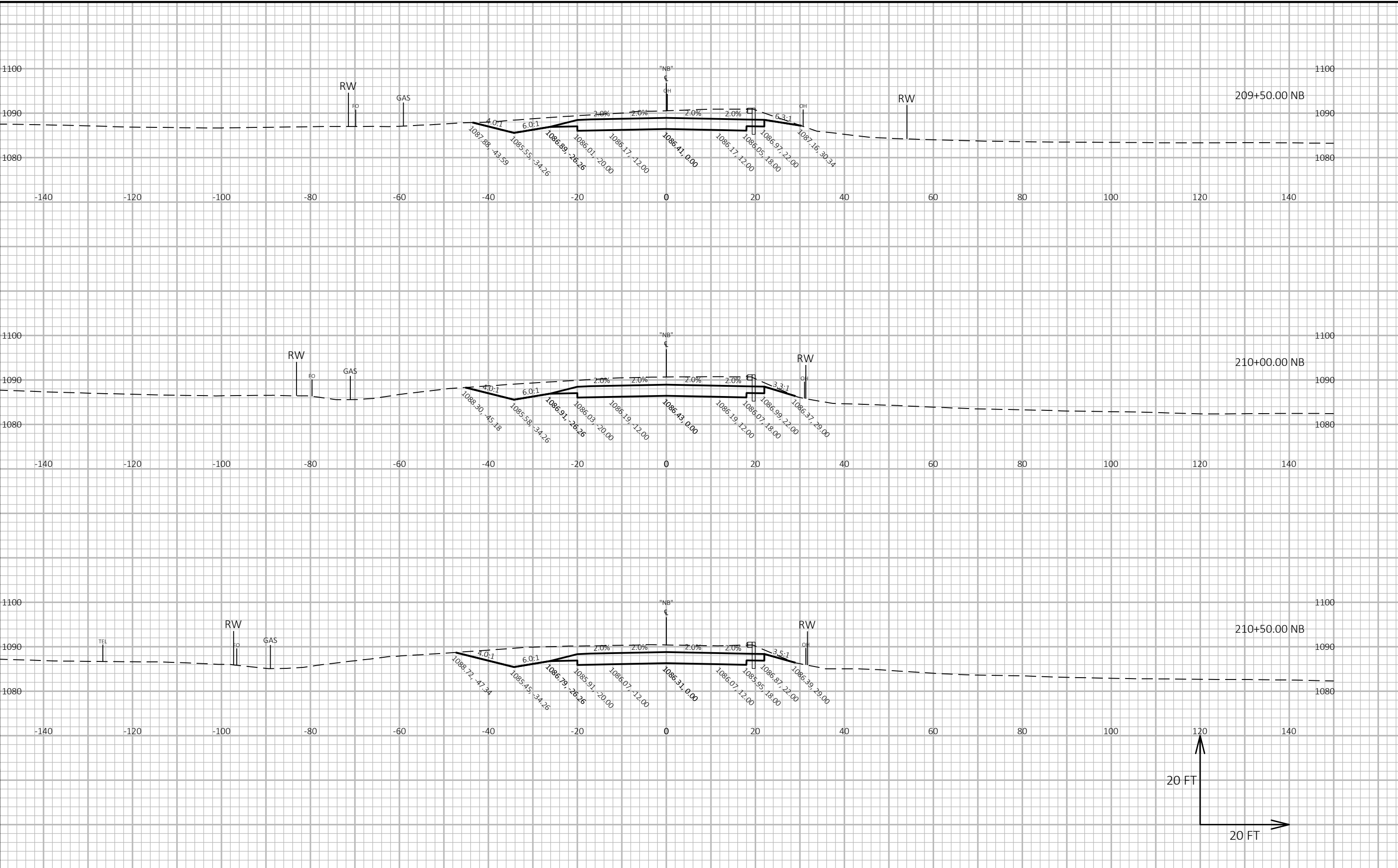




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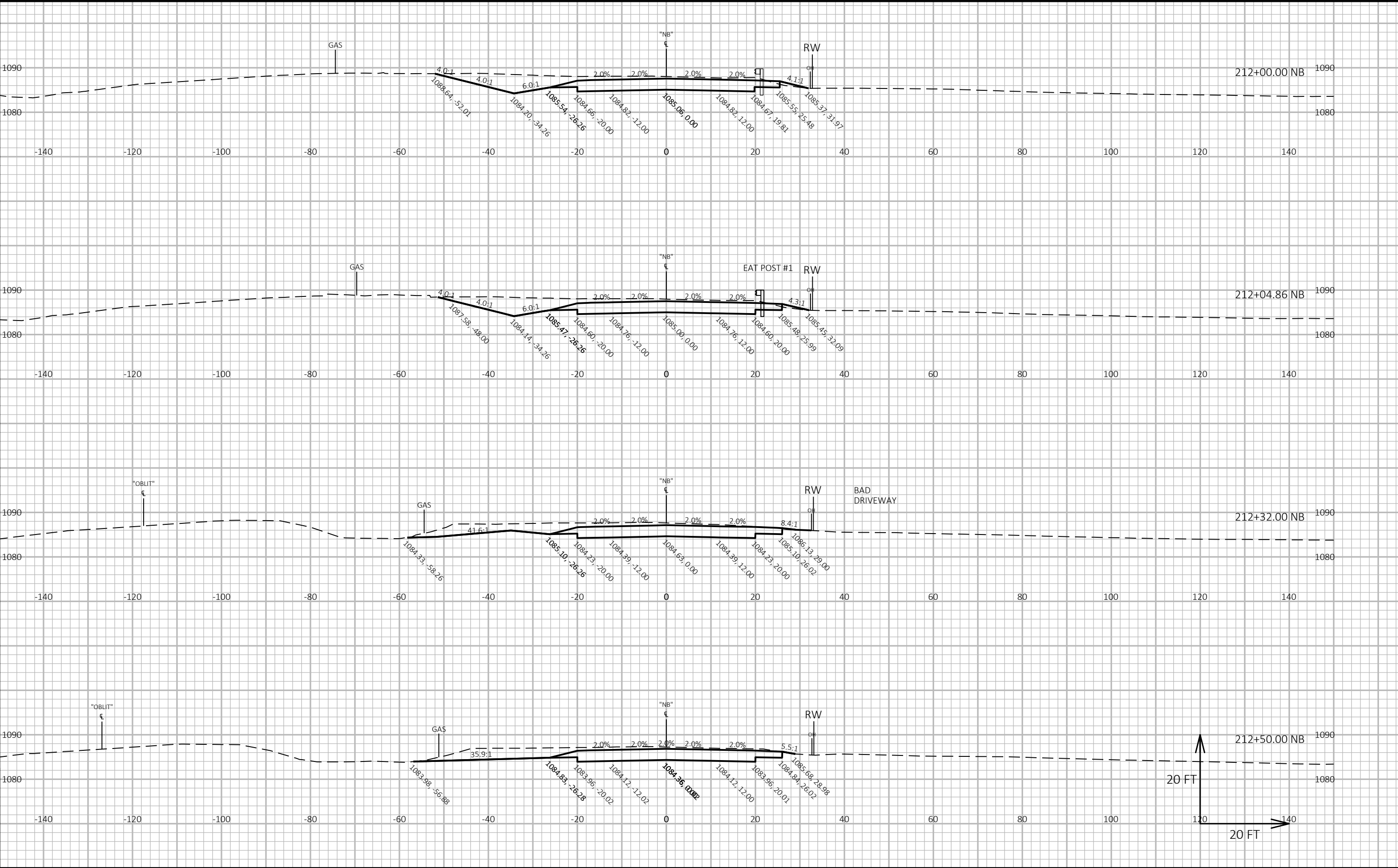
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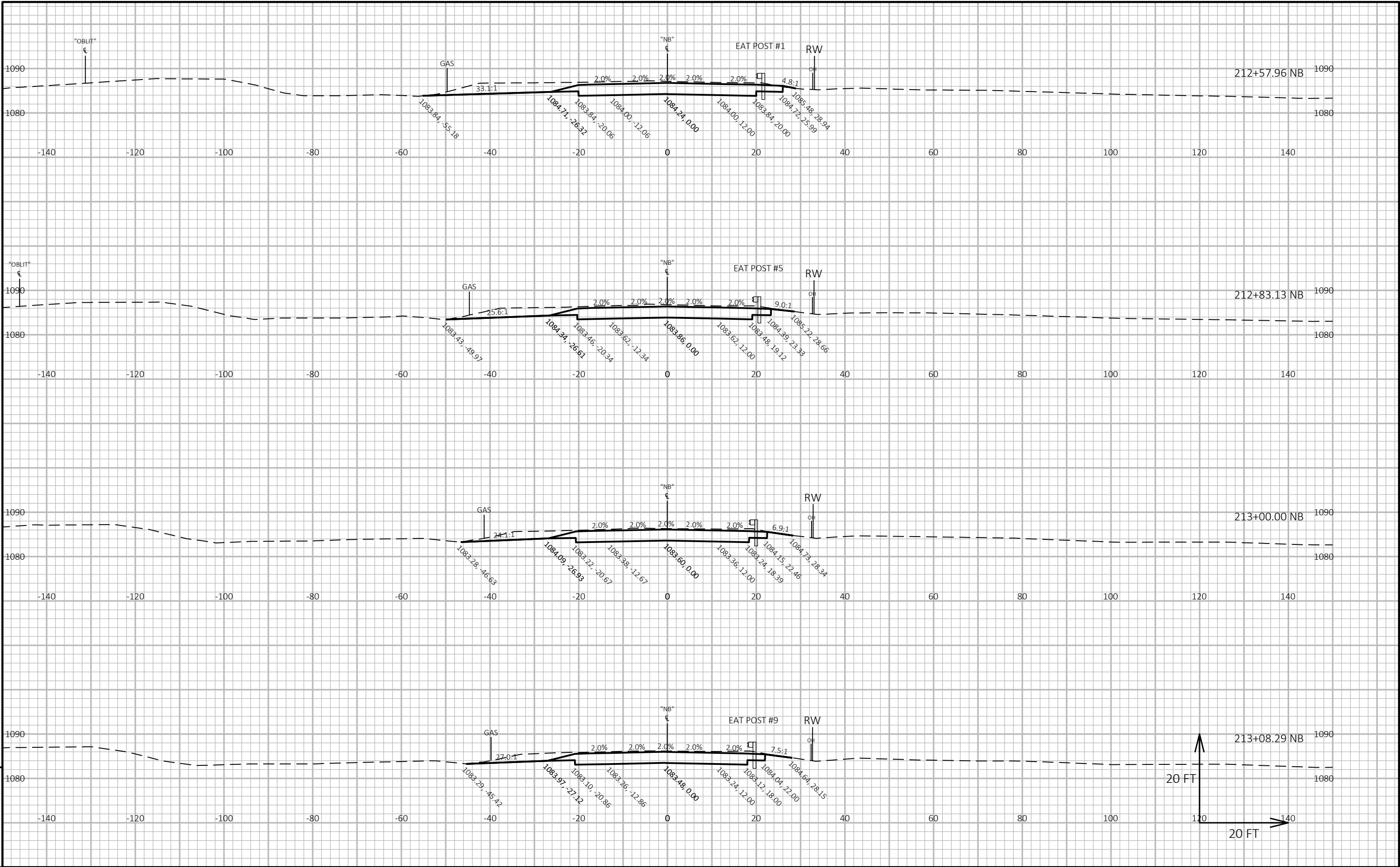


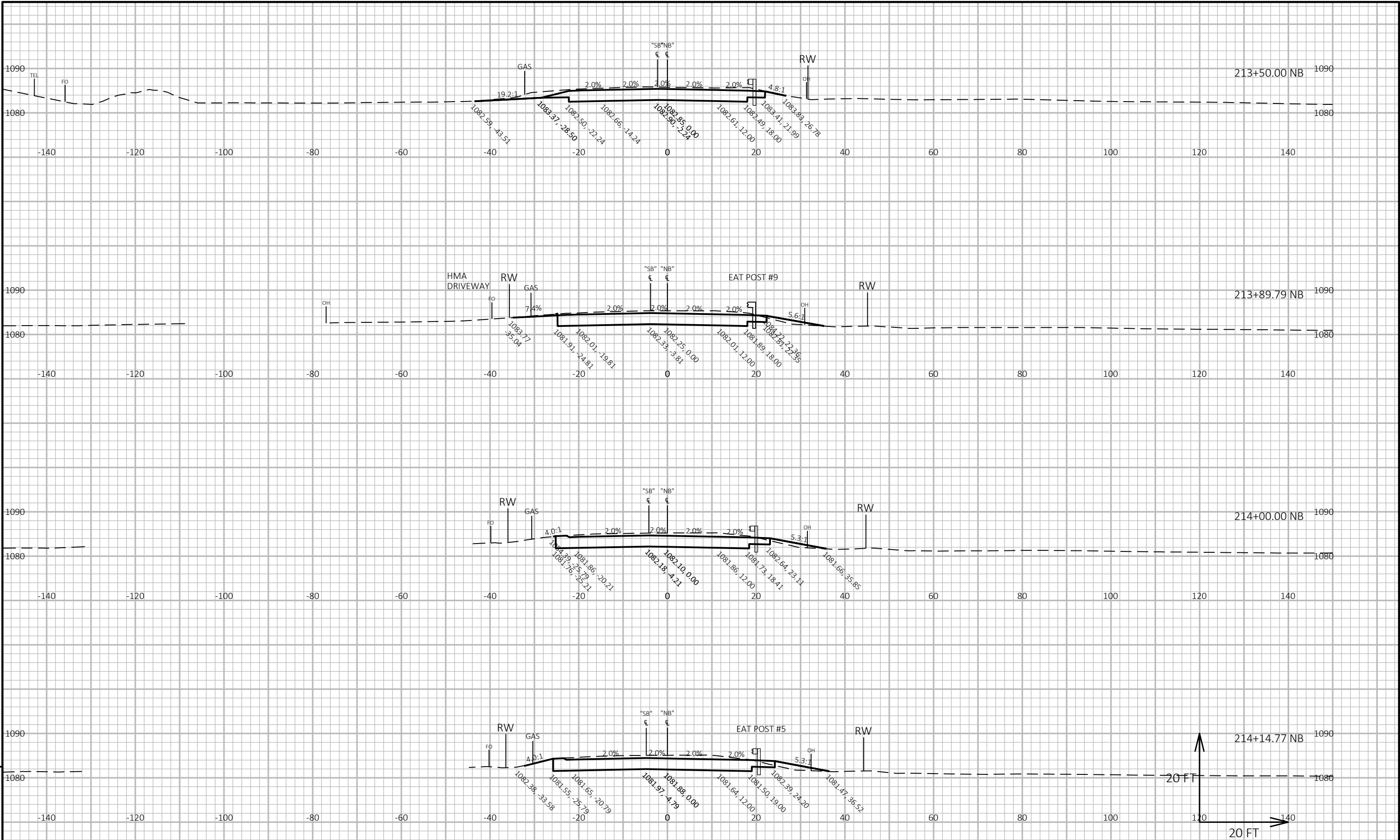


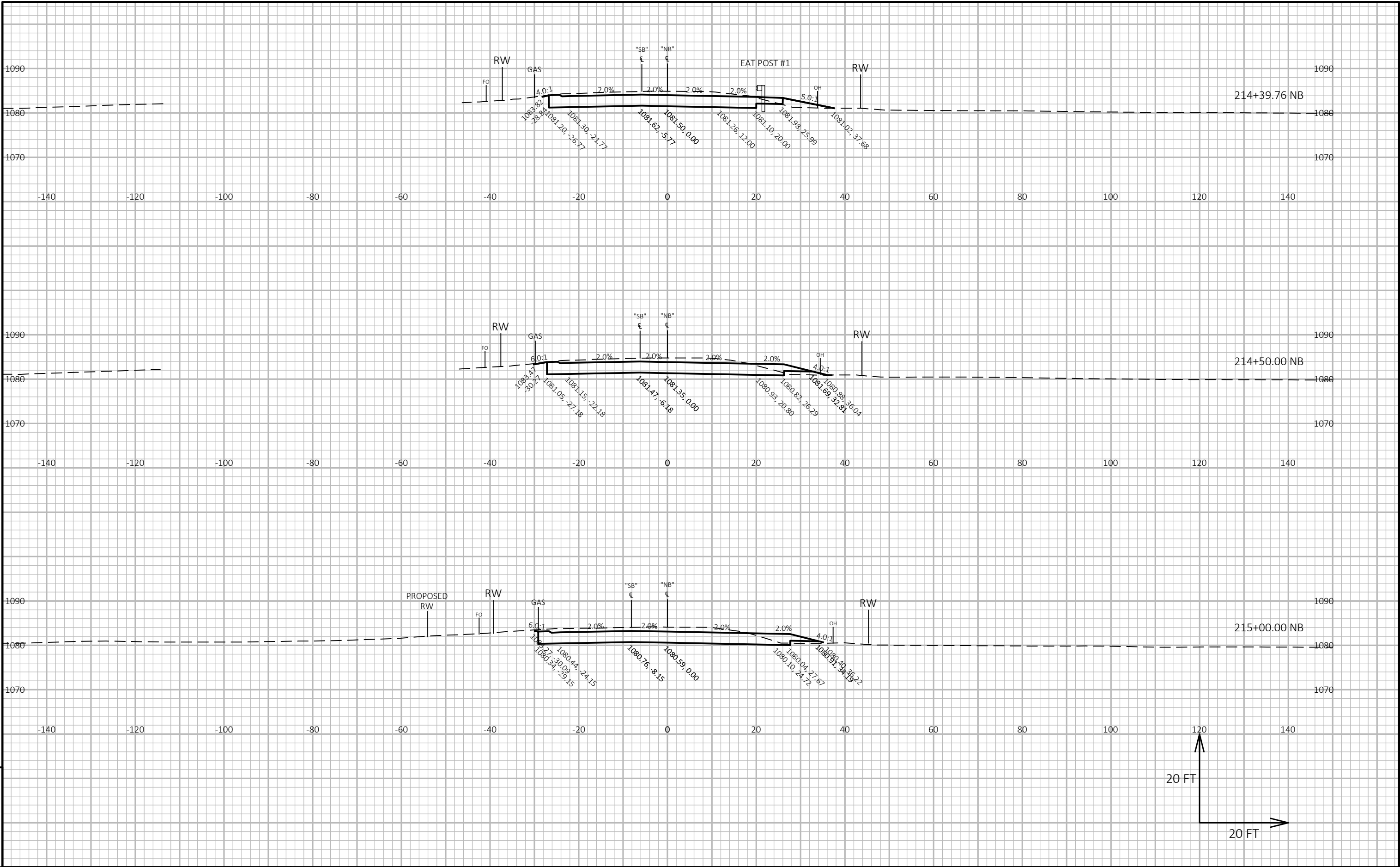


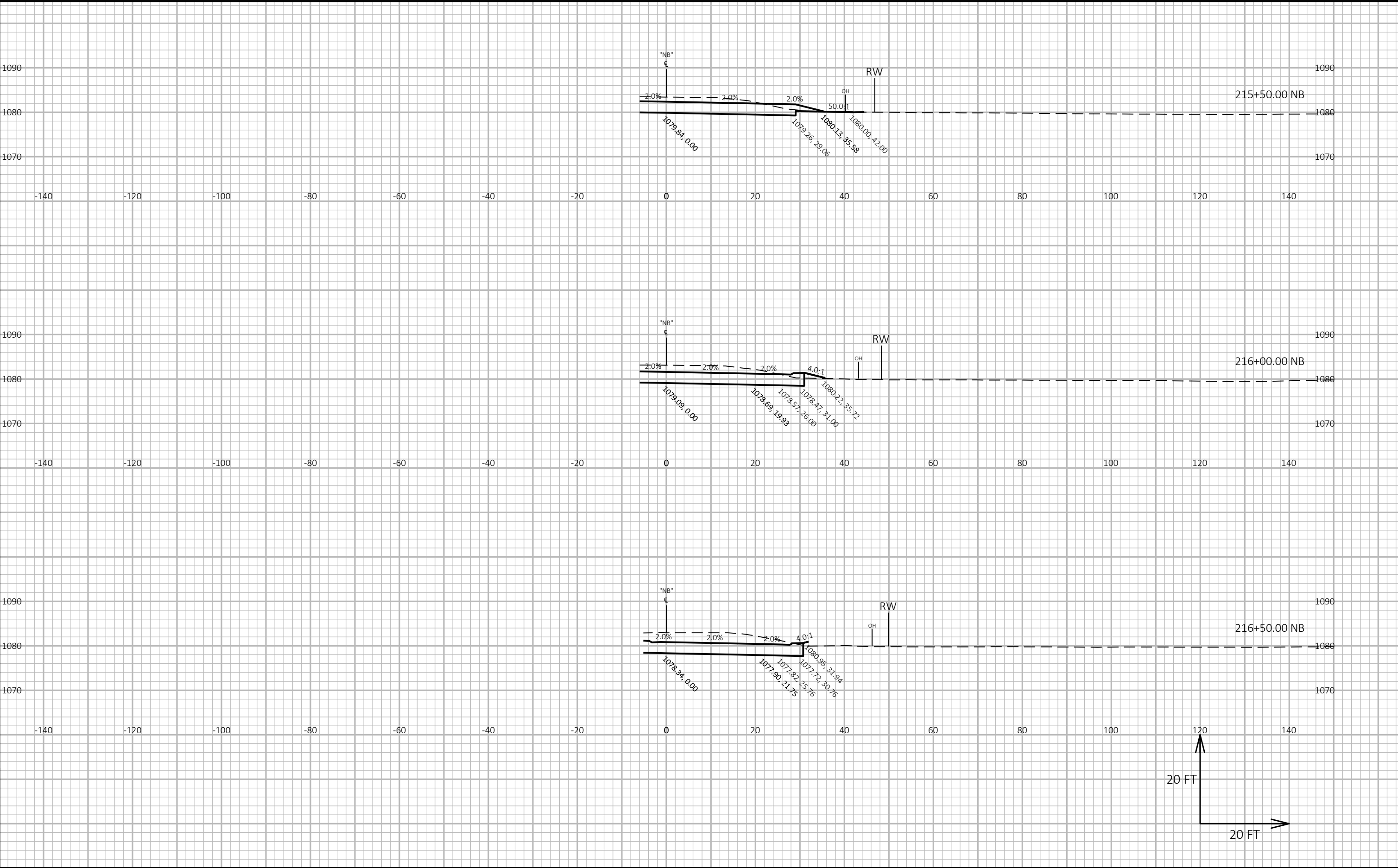










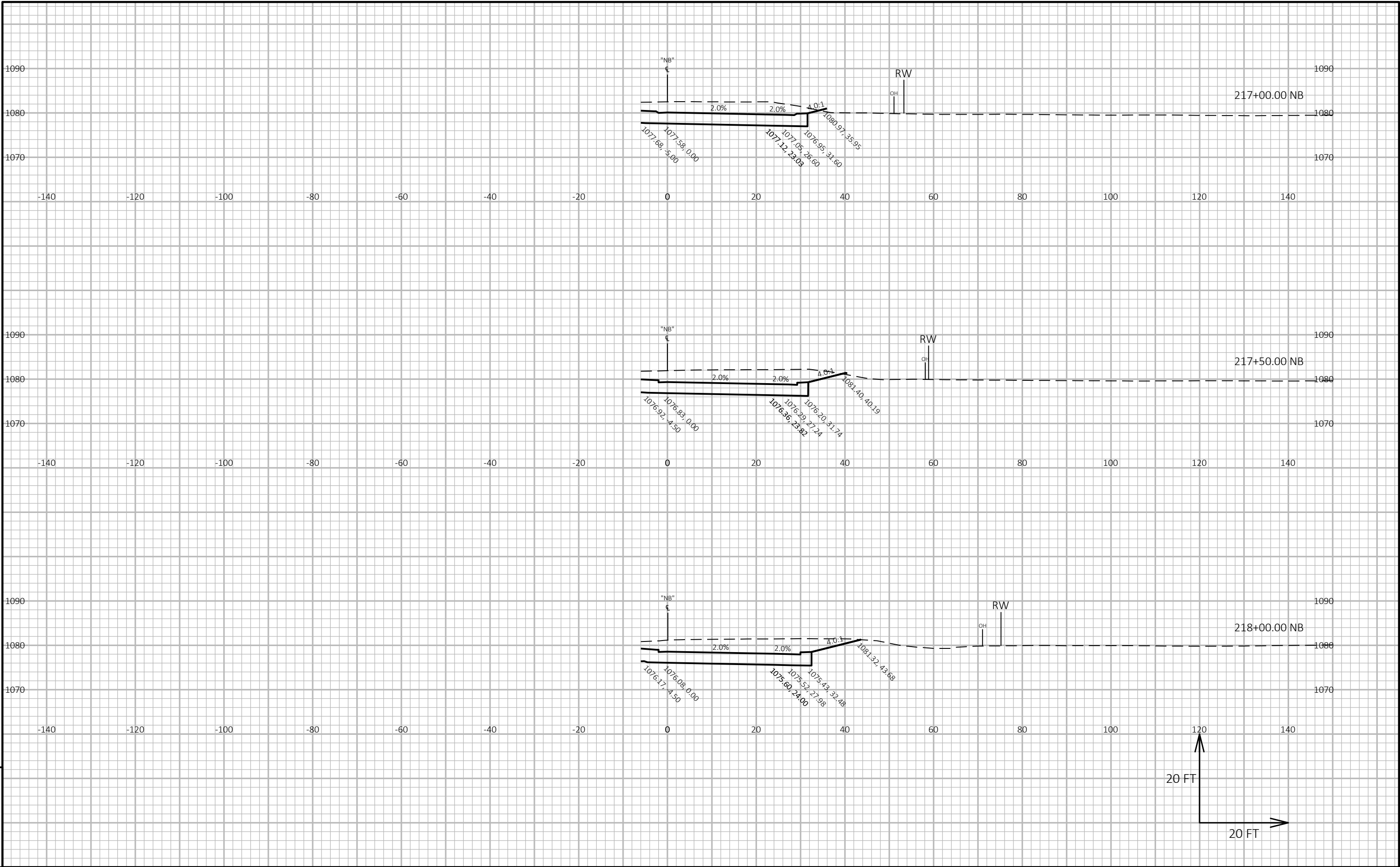


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|------------------------|-------------|------------------|-------------------------------------|-------|---|
| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: NB USH 51 SOUTH LEG | SHEET | E |
|------------------------|-------------|------------------|-------------------------------------|-------|---|

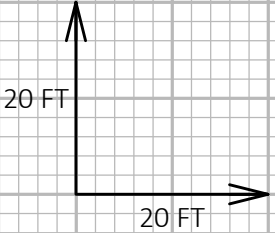
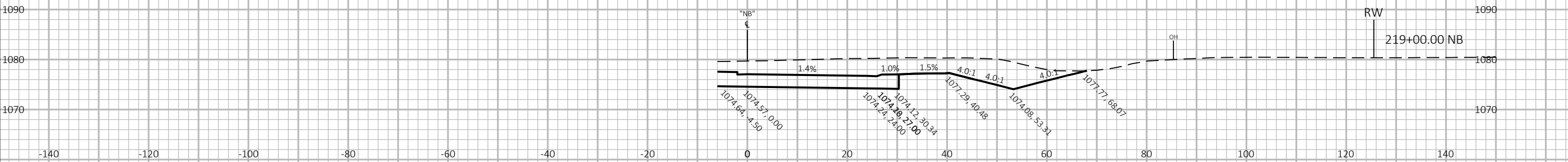
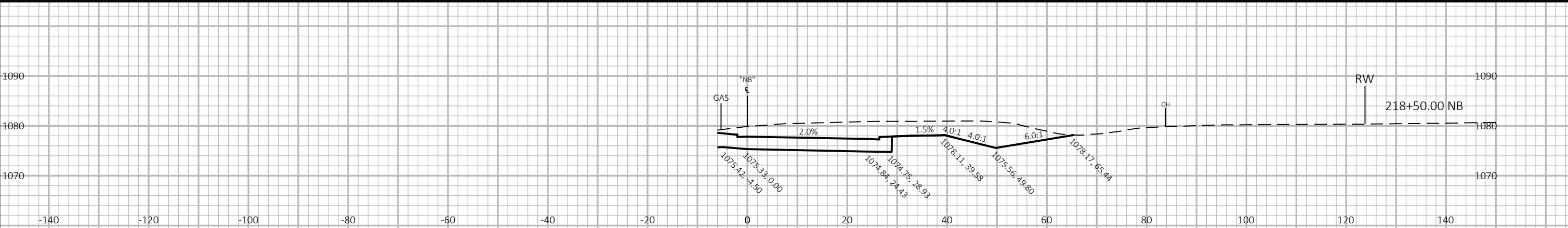


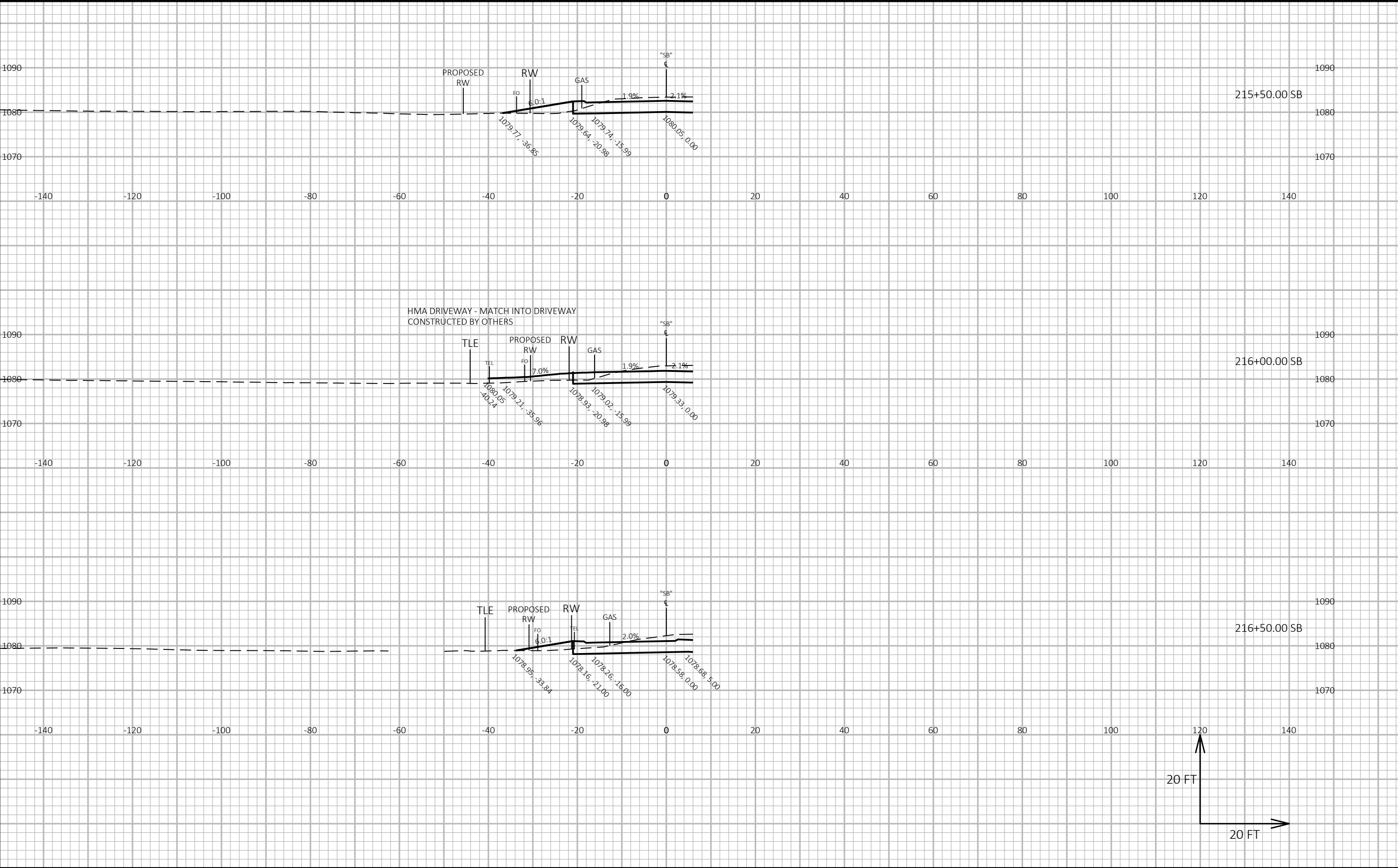


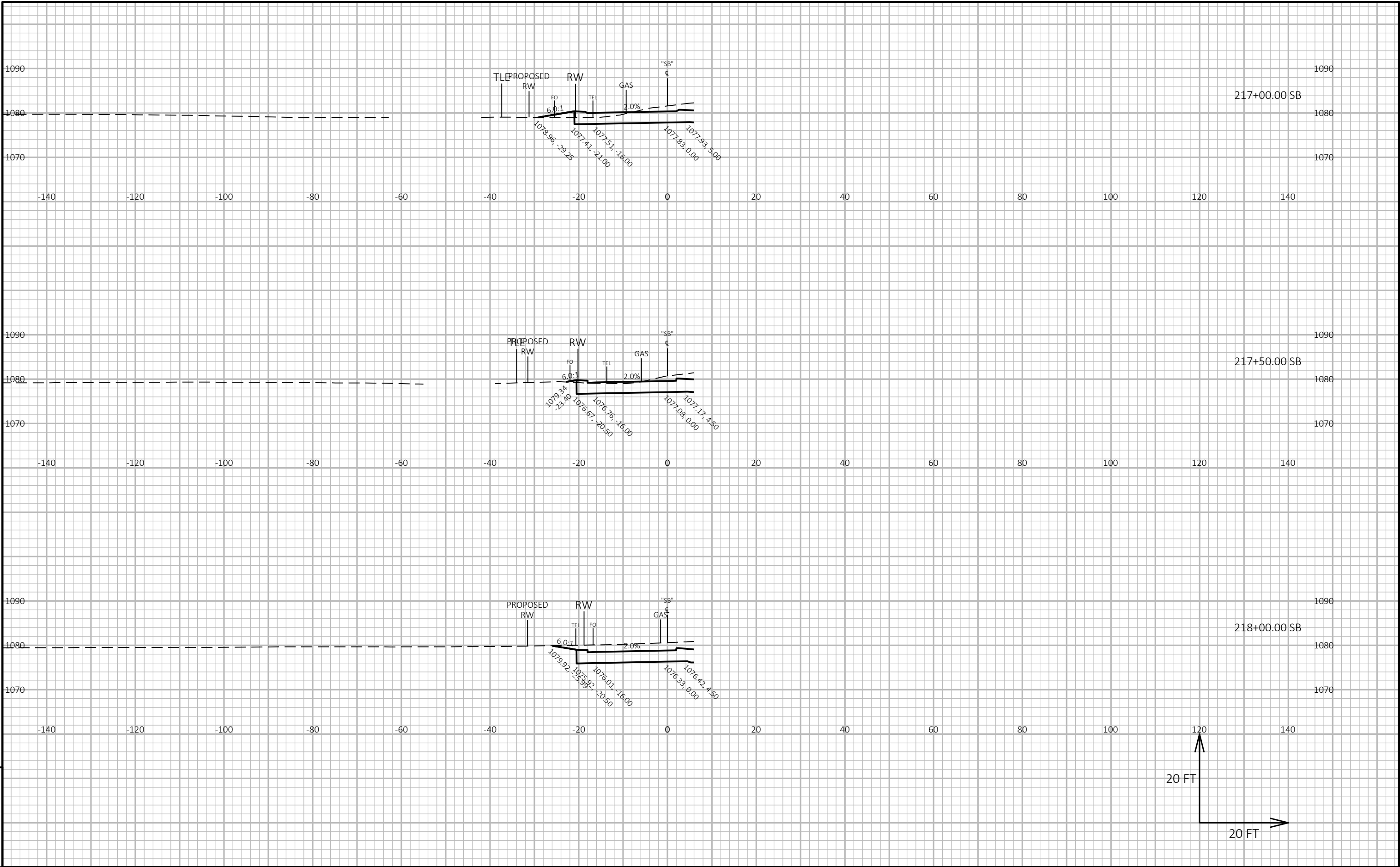
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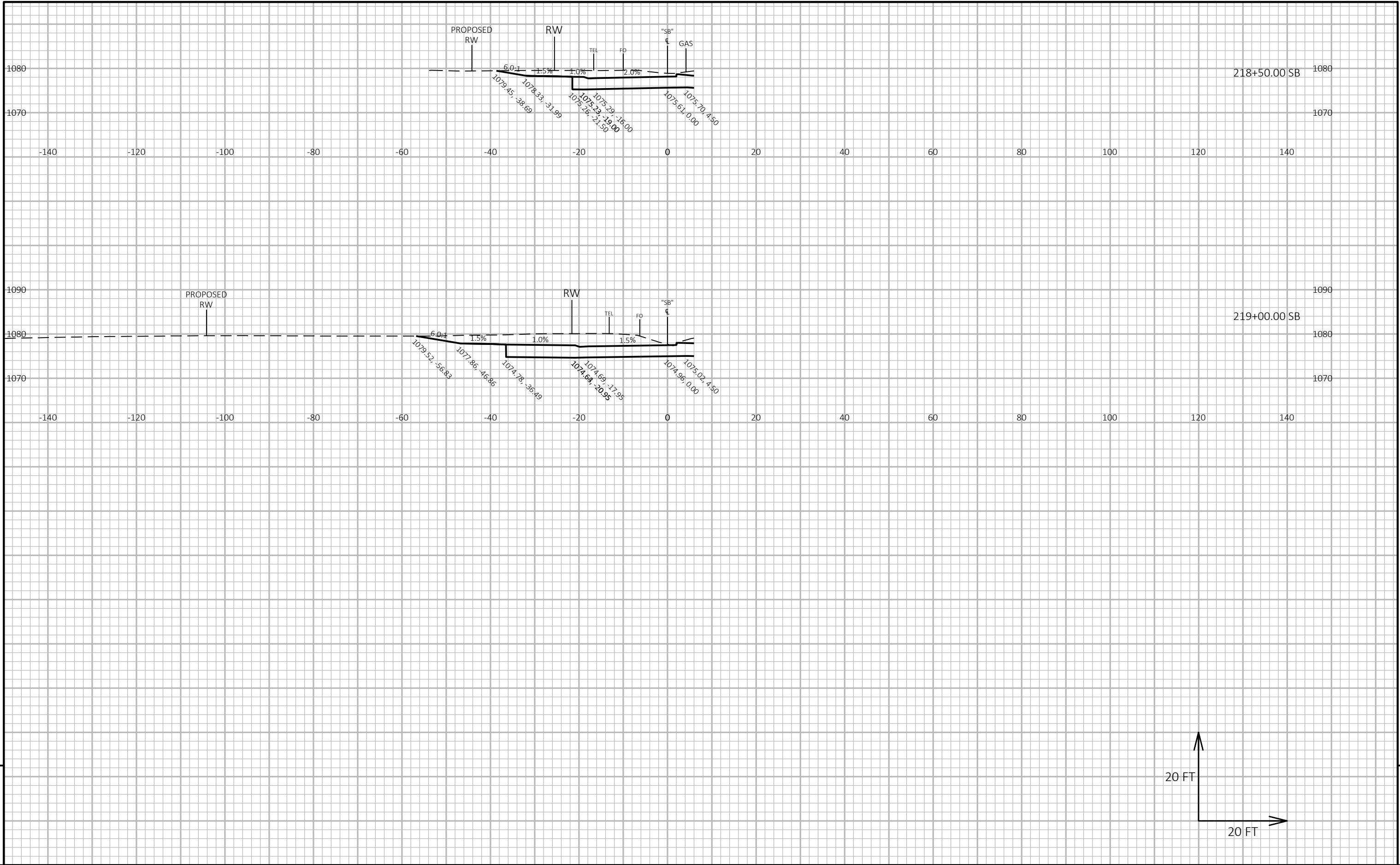
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: NB USH 51 SOUTH LEG | SHEET E |
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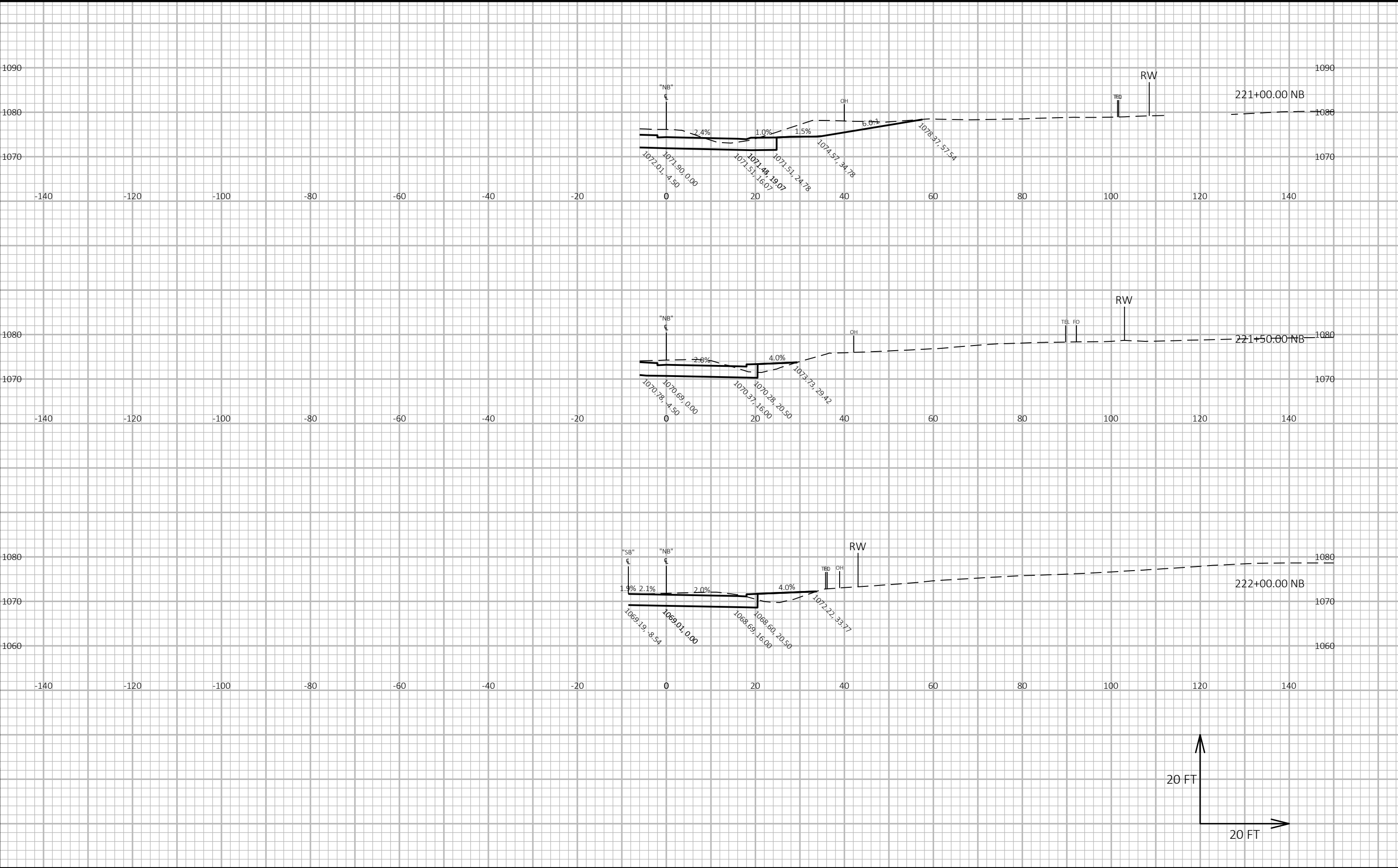






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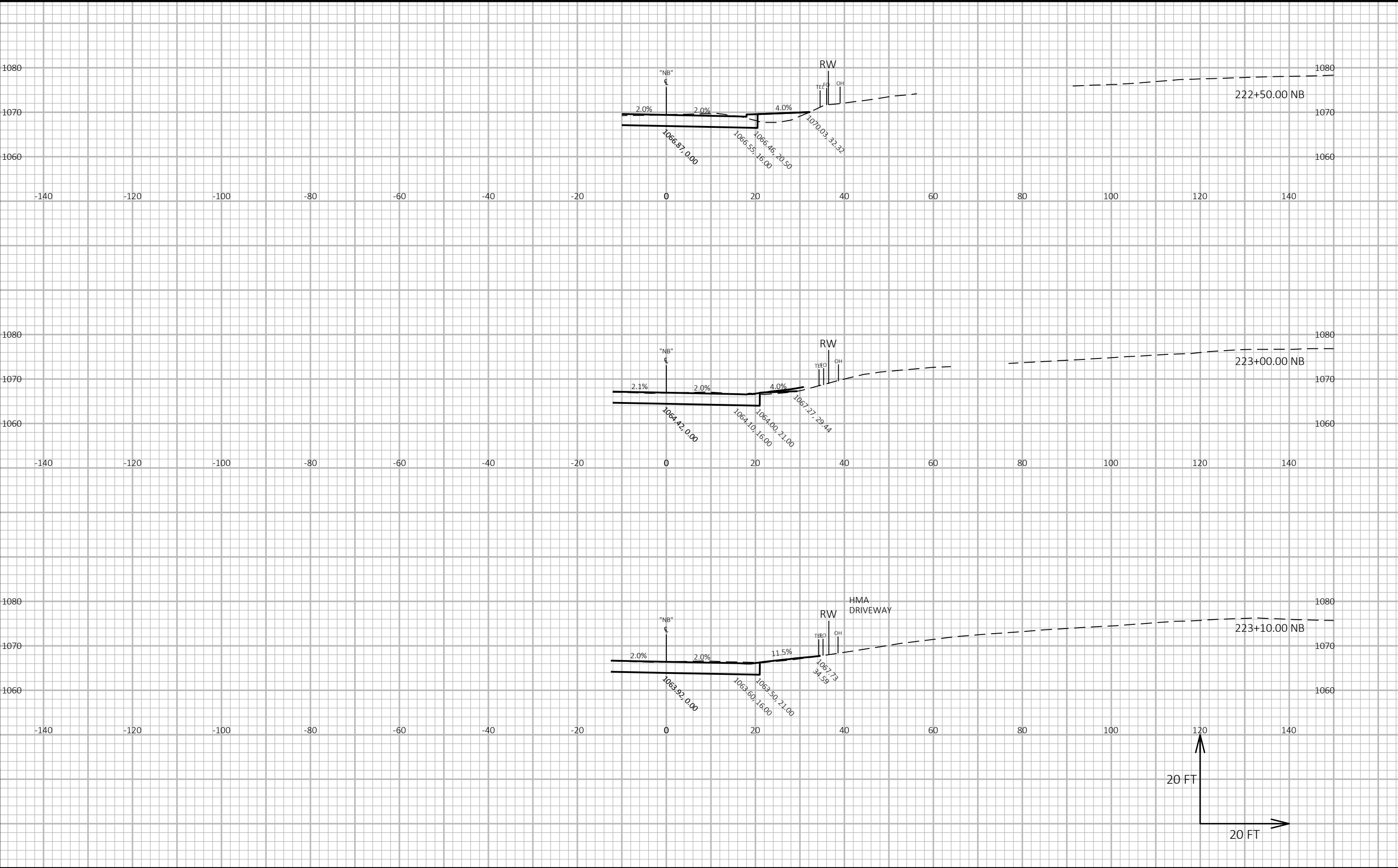


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: NB STH 22 NORTH LEG | SHEET E |
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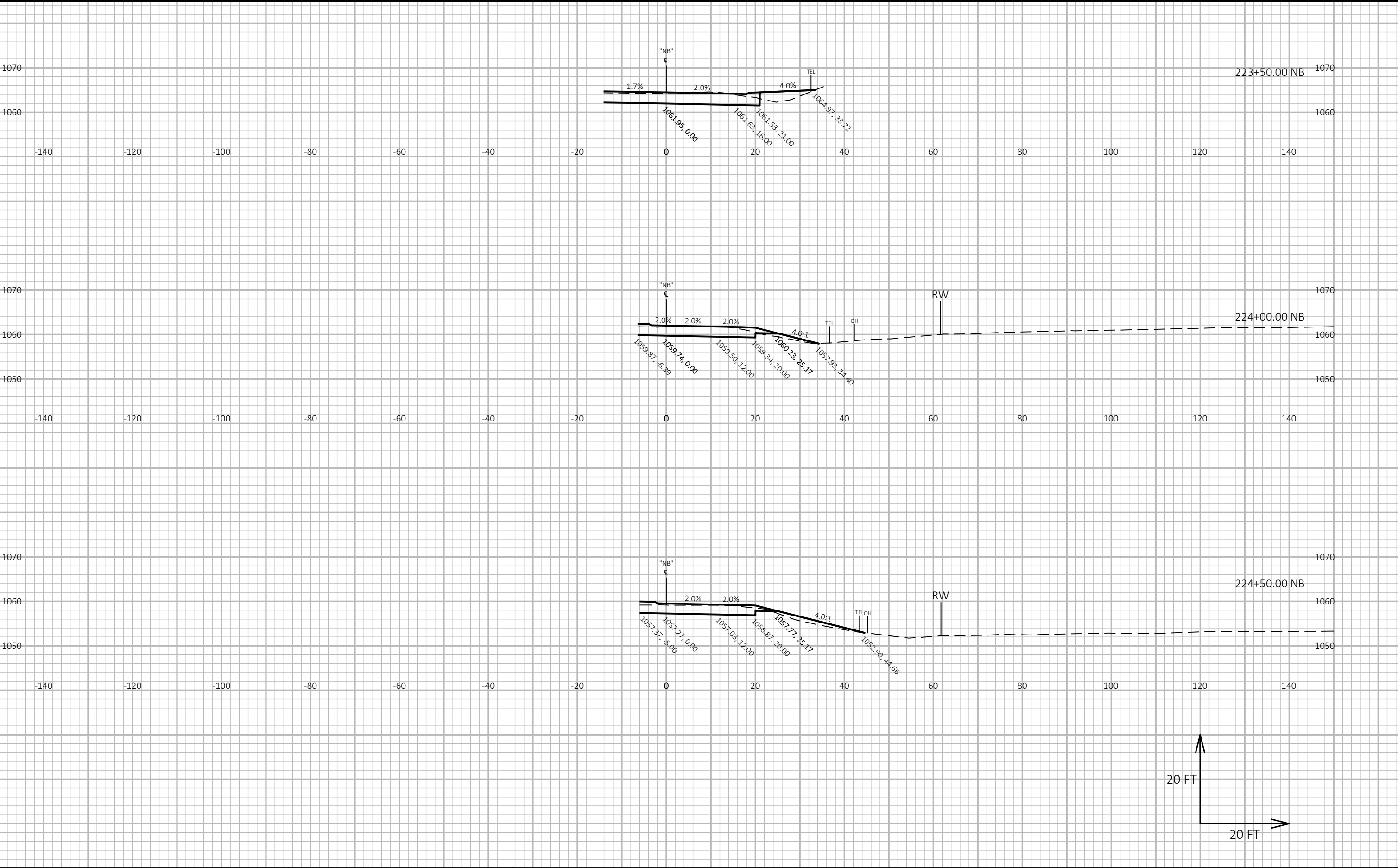




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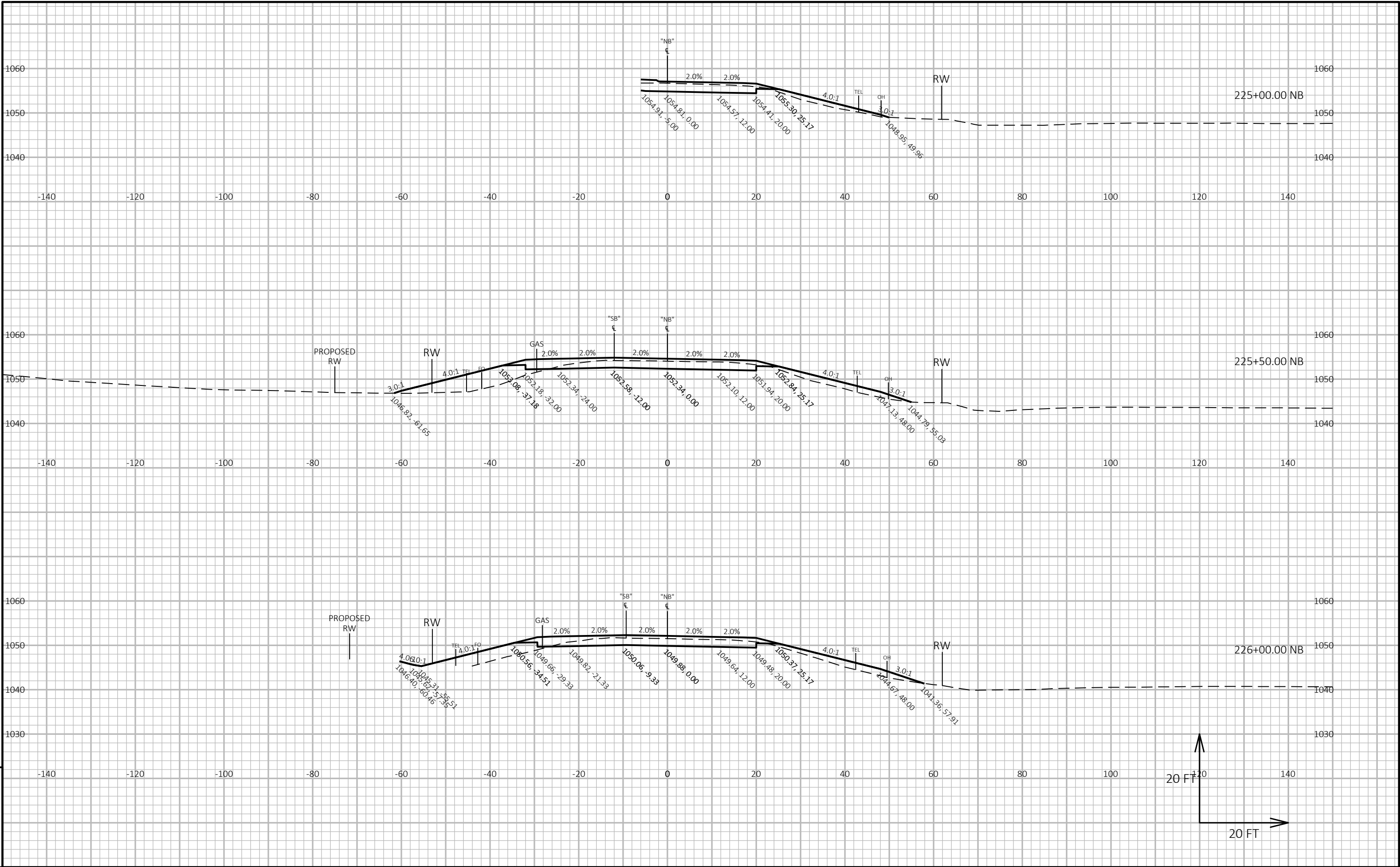
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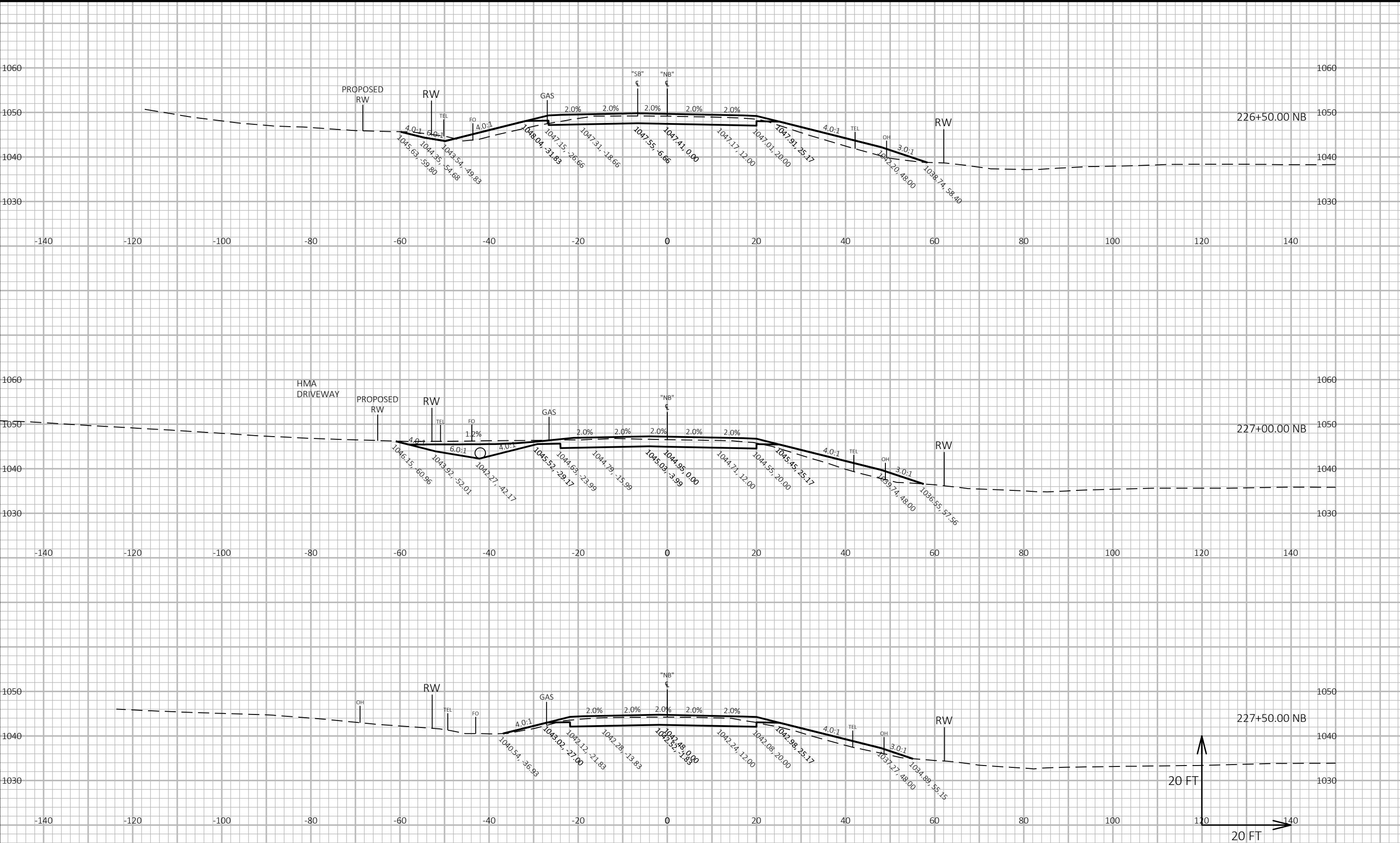
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: NB STH 22 NORTH LEG | SHEET E |
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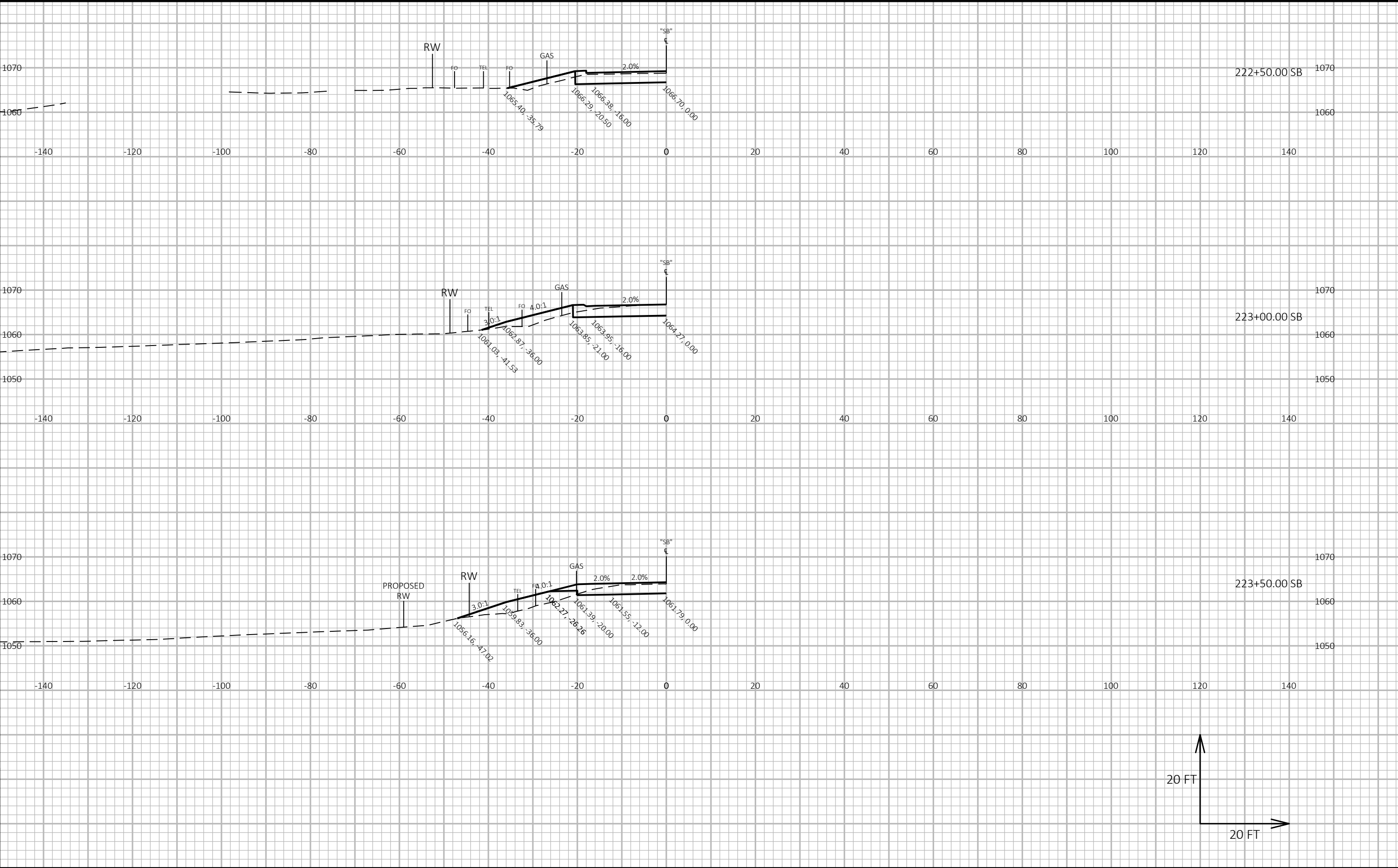




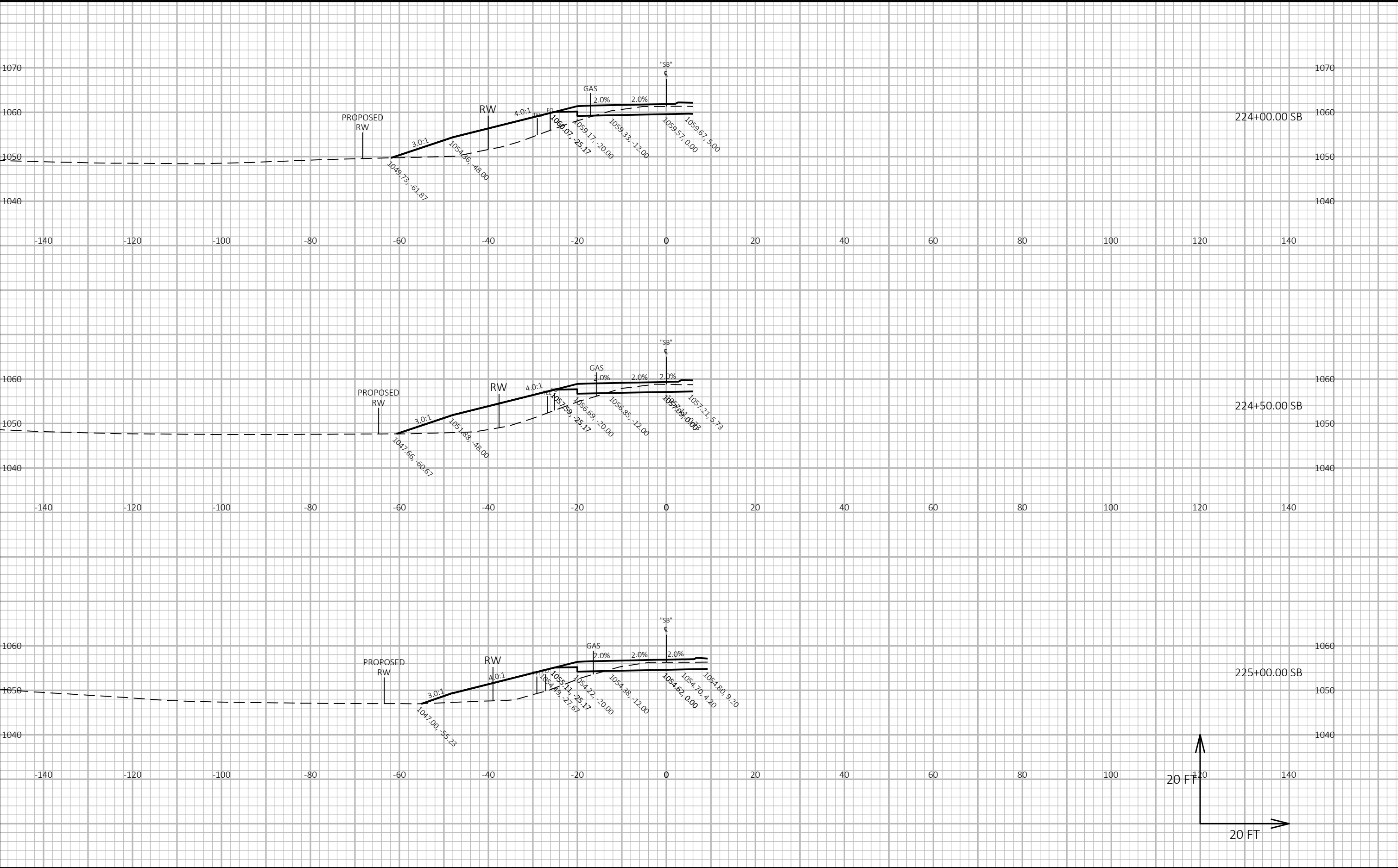








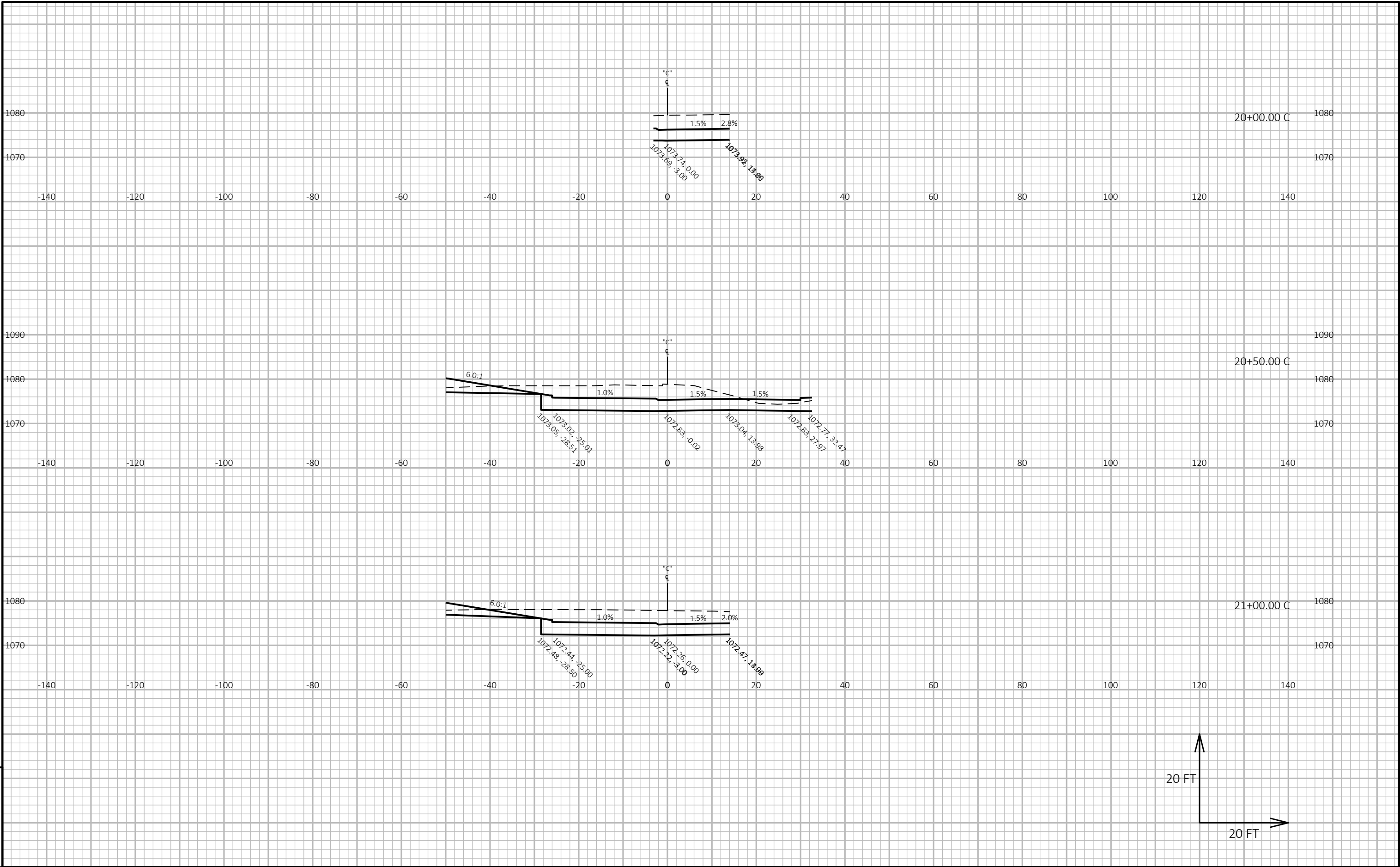
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: SB STH 22 NORTH LEG | SHEET E |
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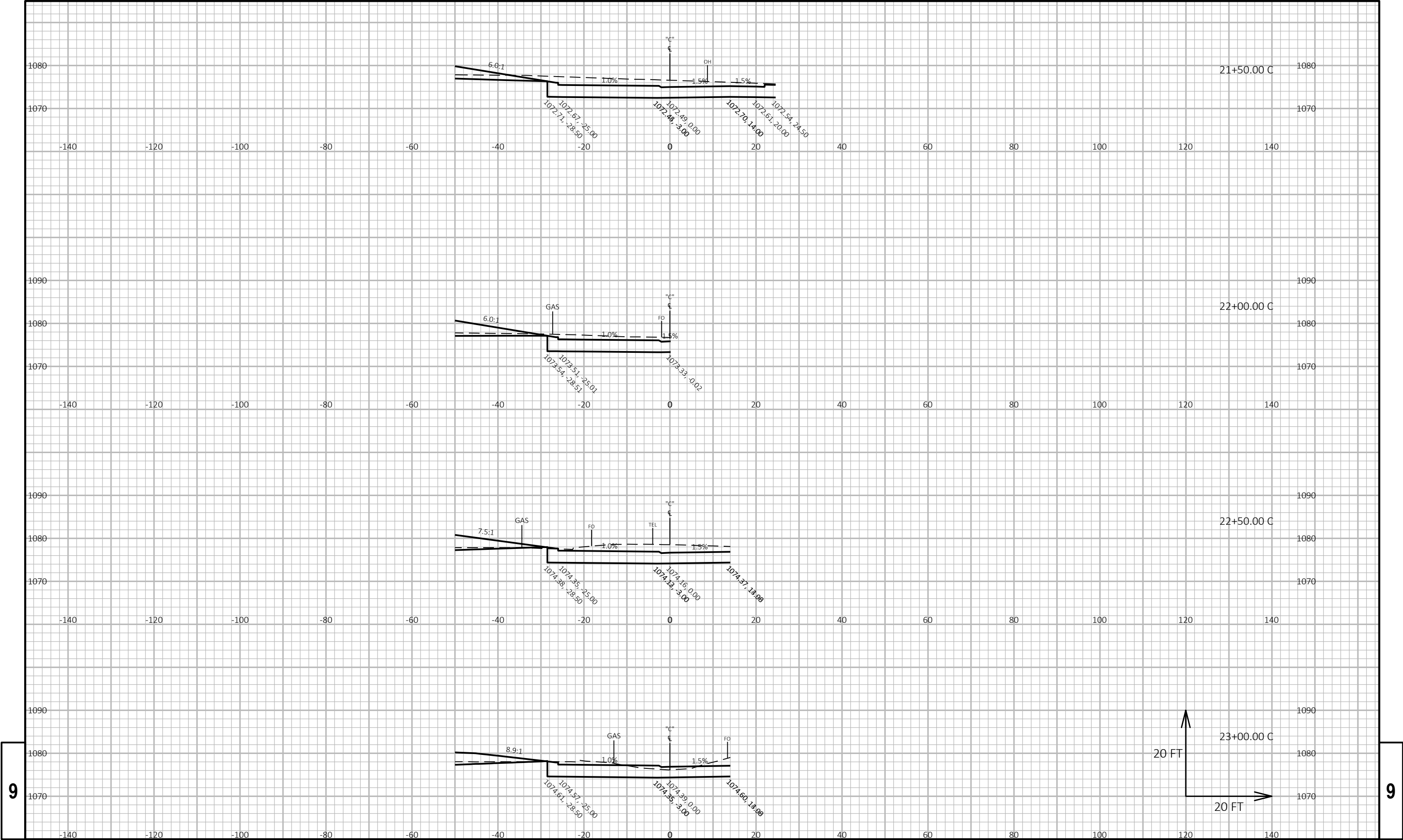


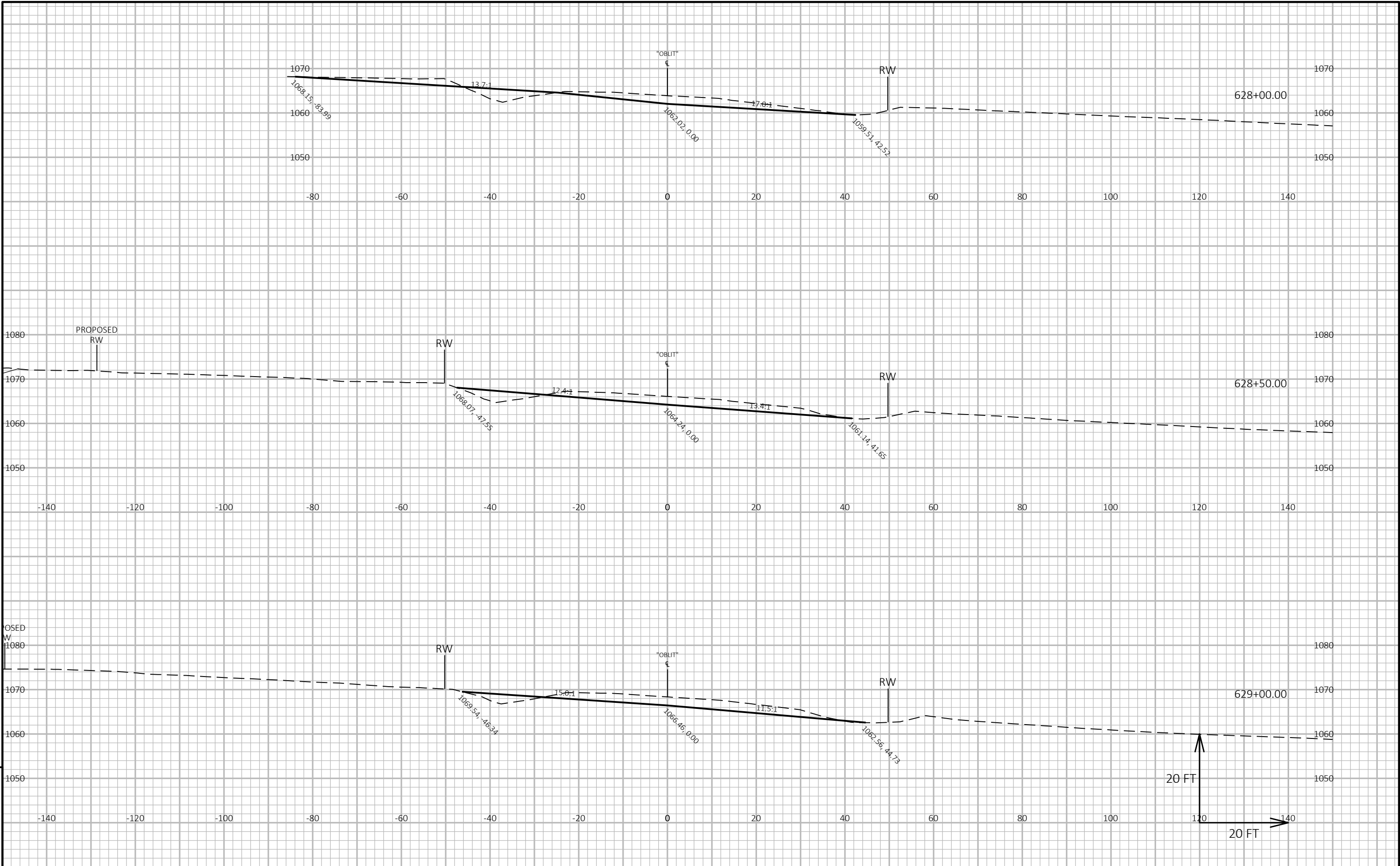
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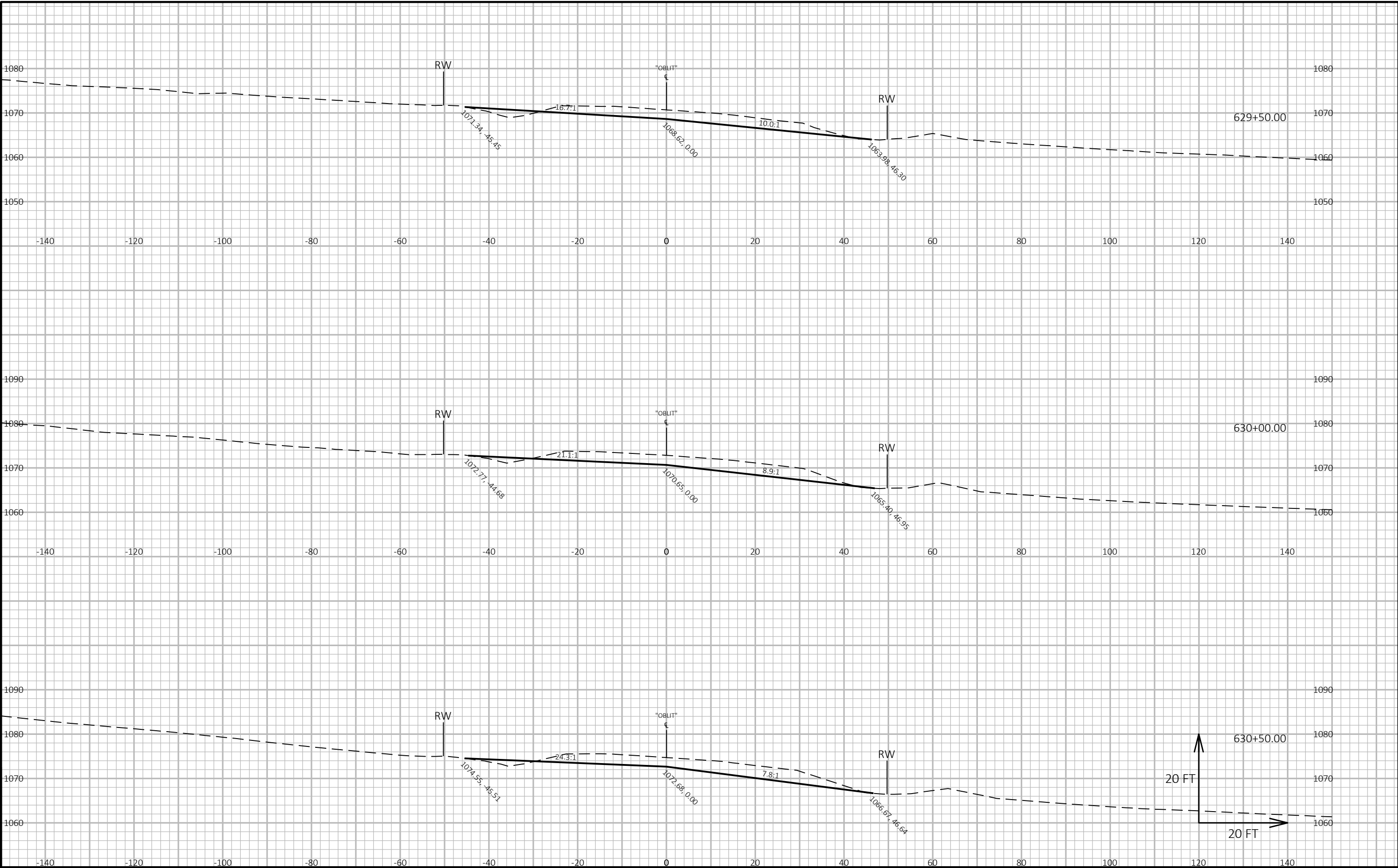
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: SB STH 22 NORTH LEG | SHEET | E |
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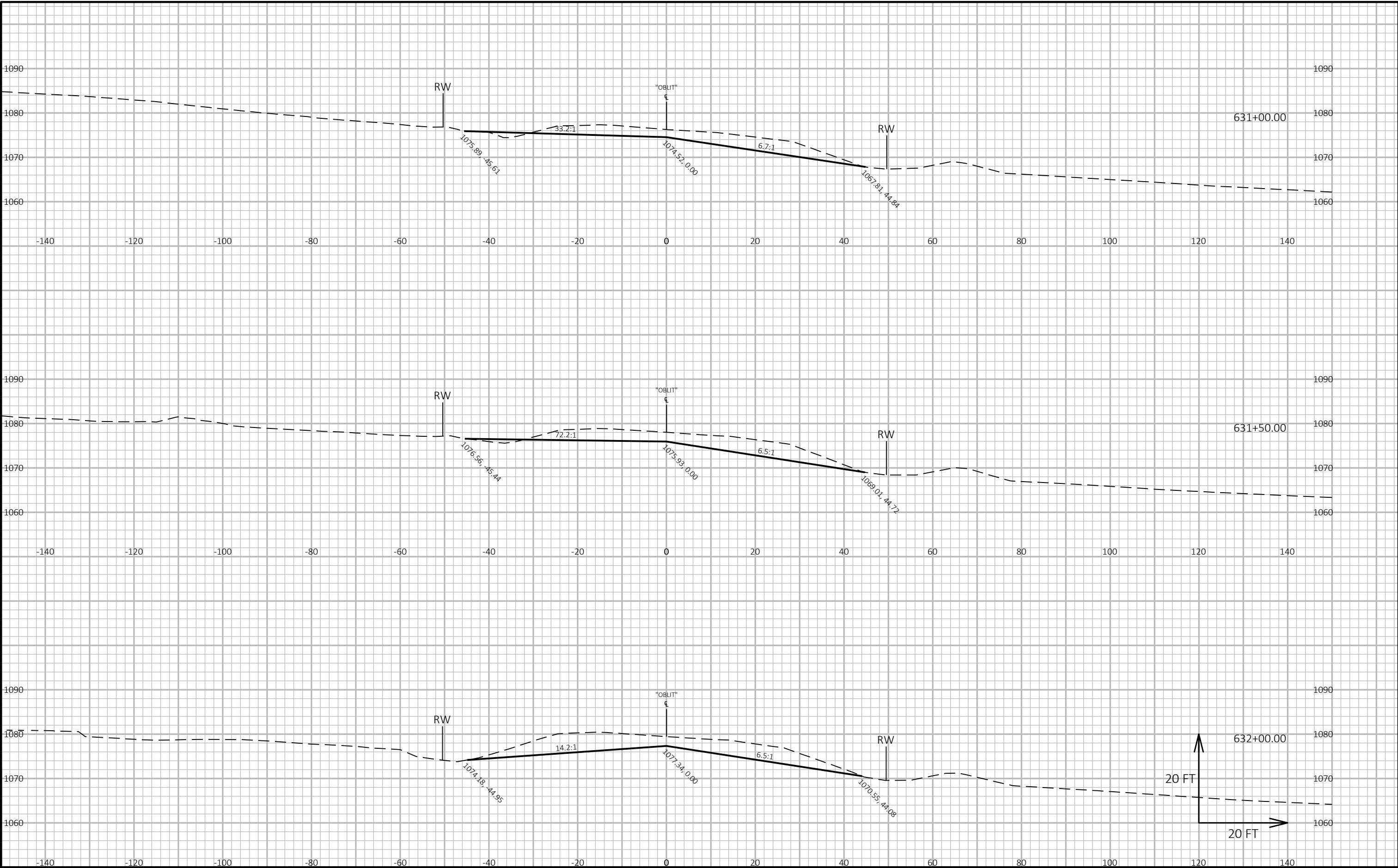




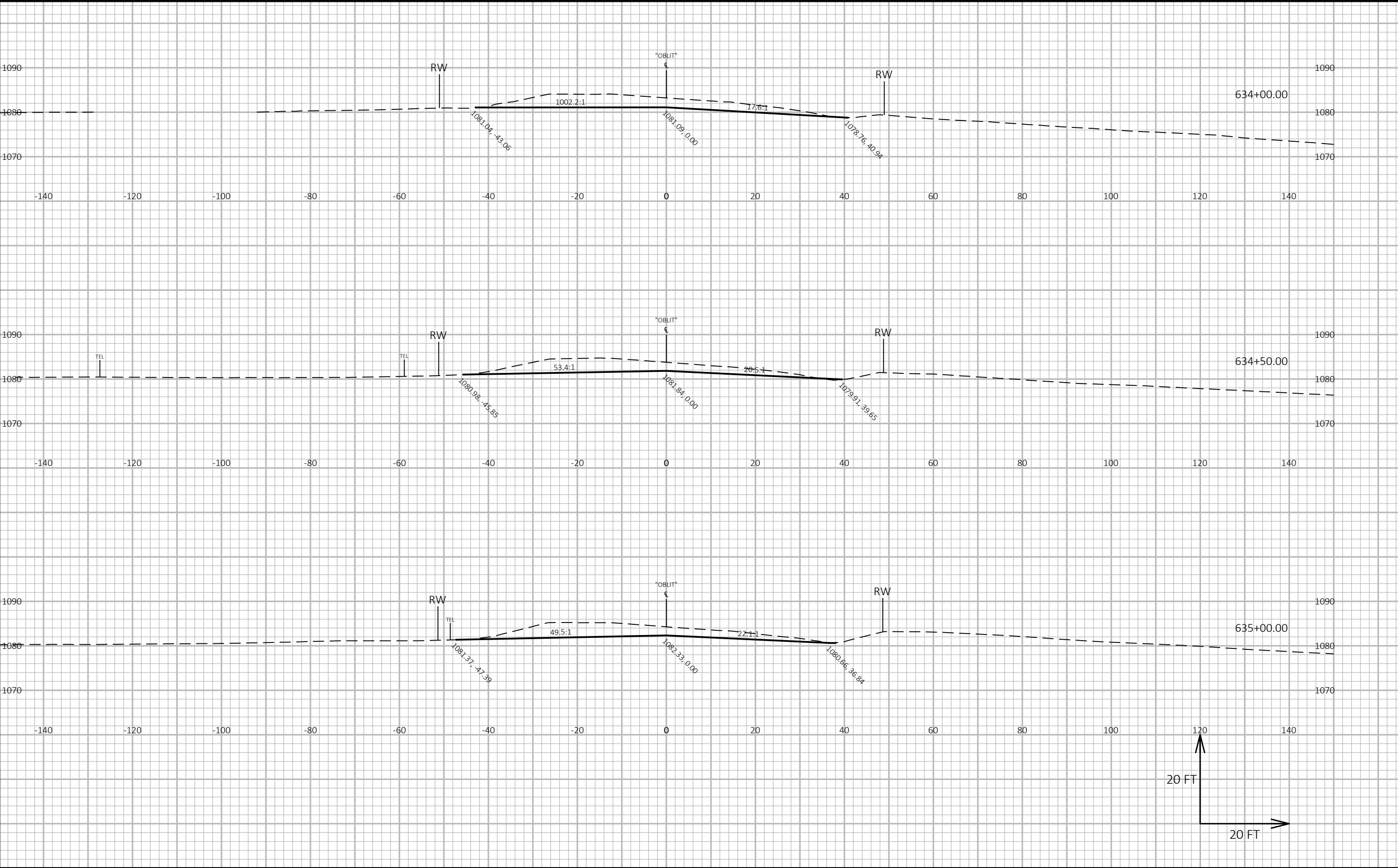








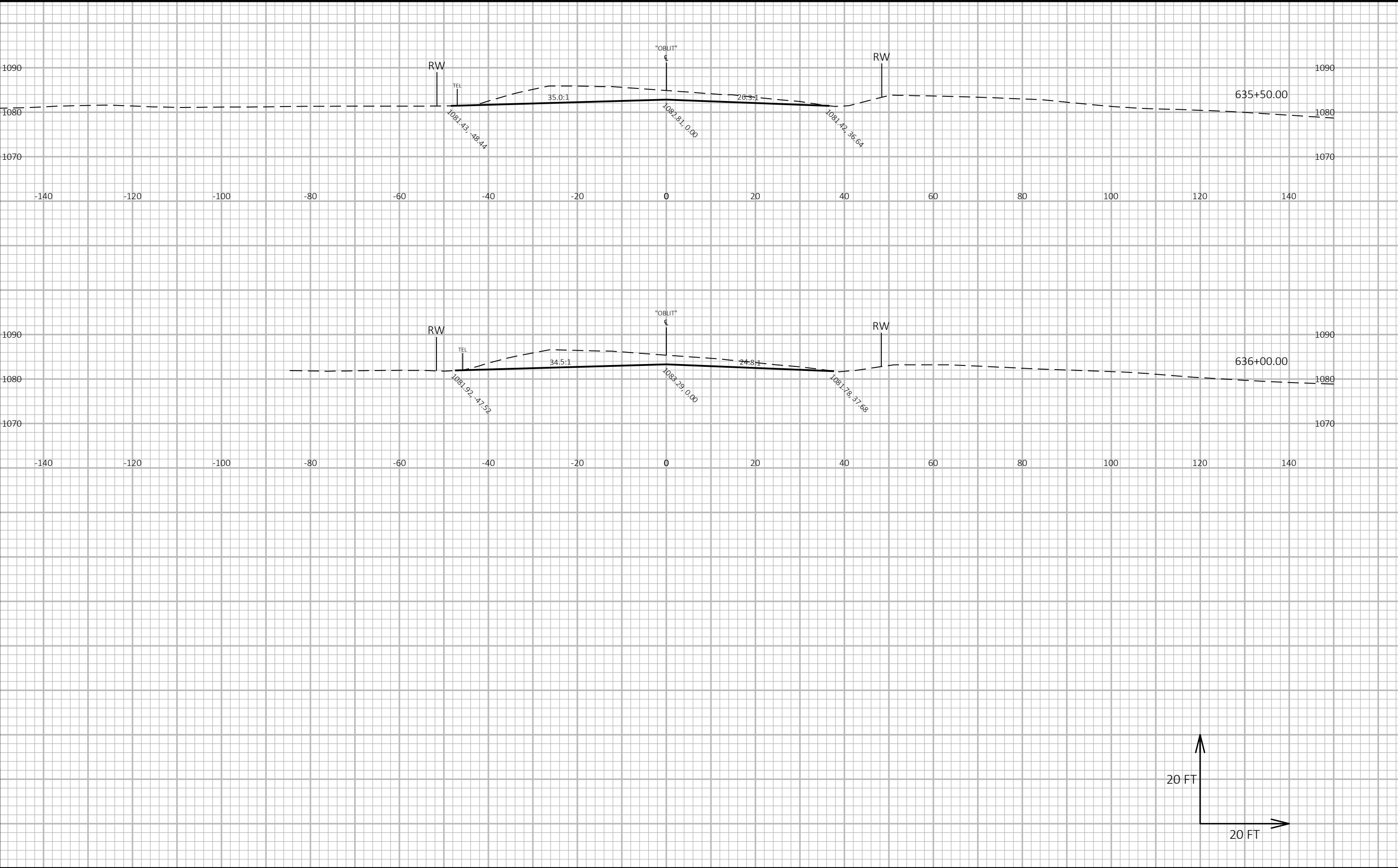




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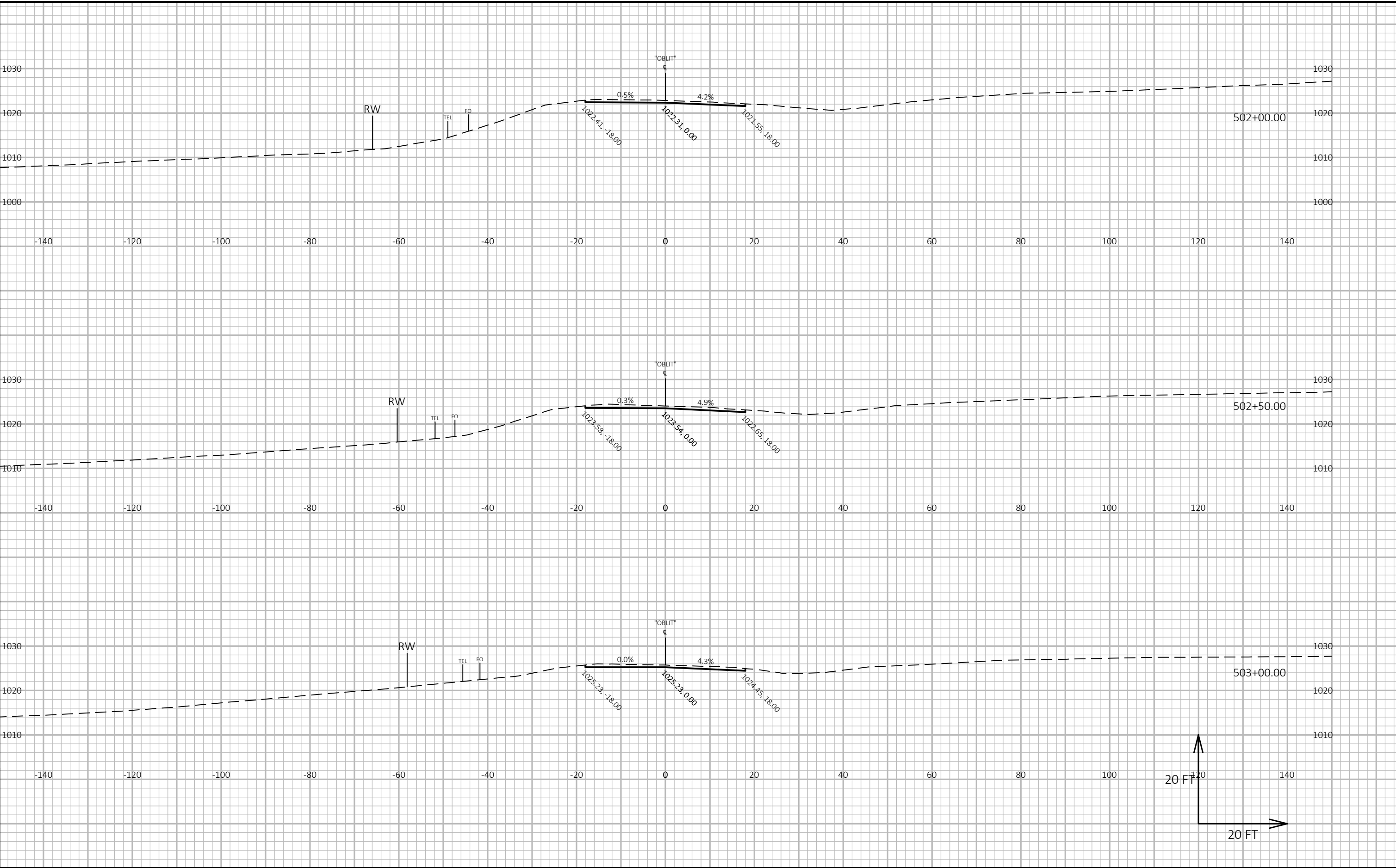
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: USH 51 OBLITERATION | SHEET E |
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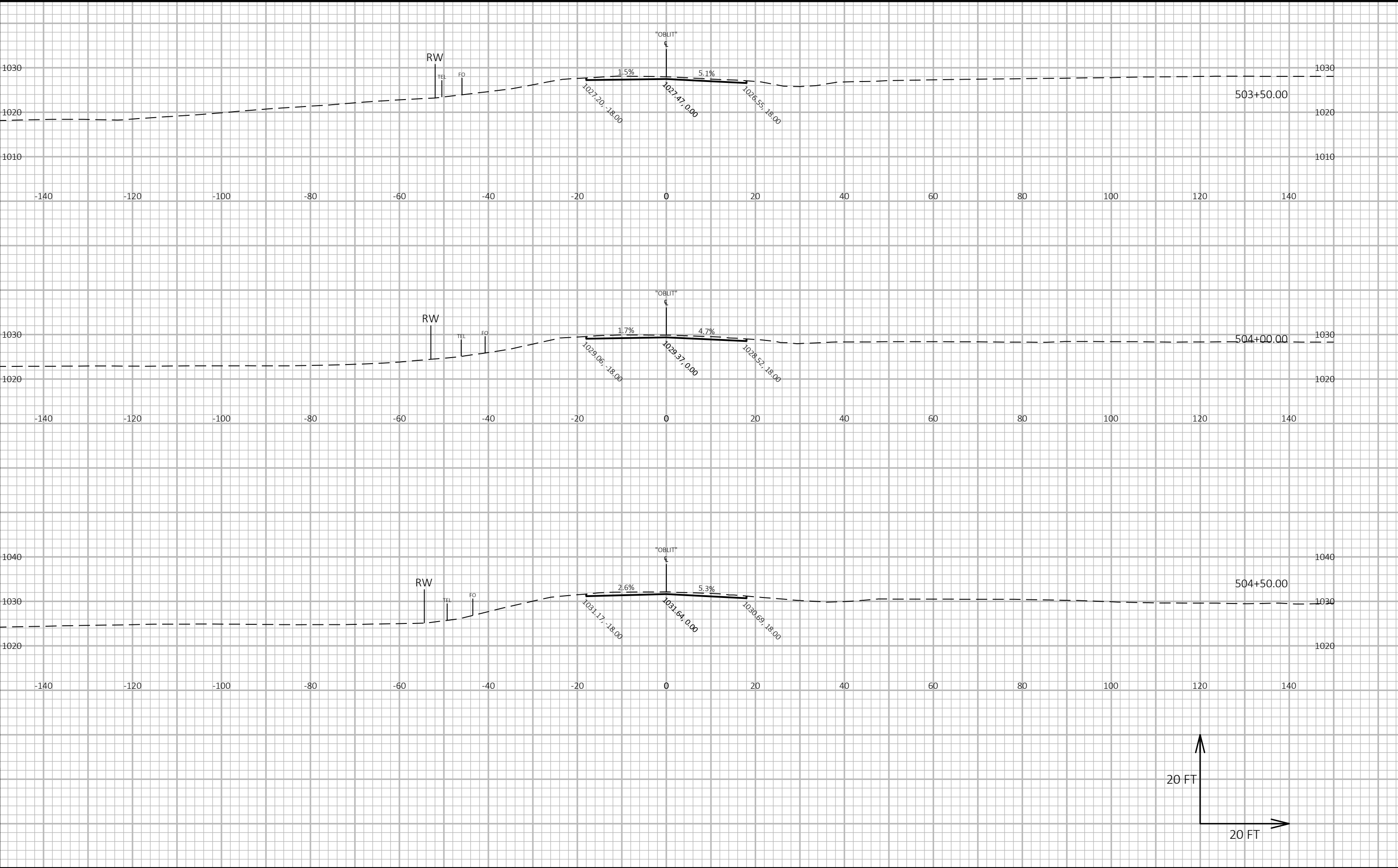
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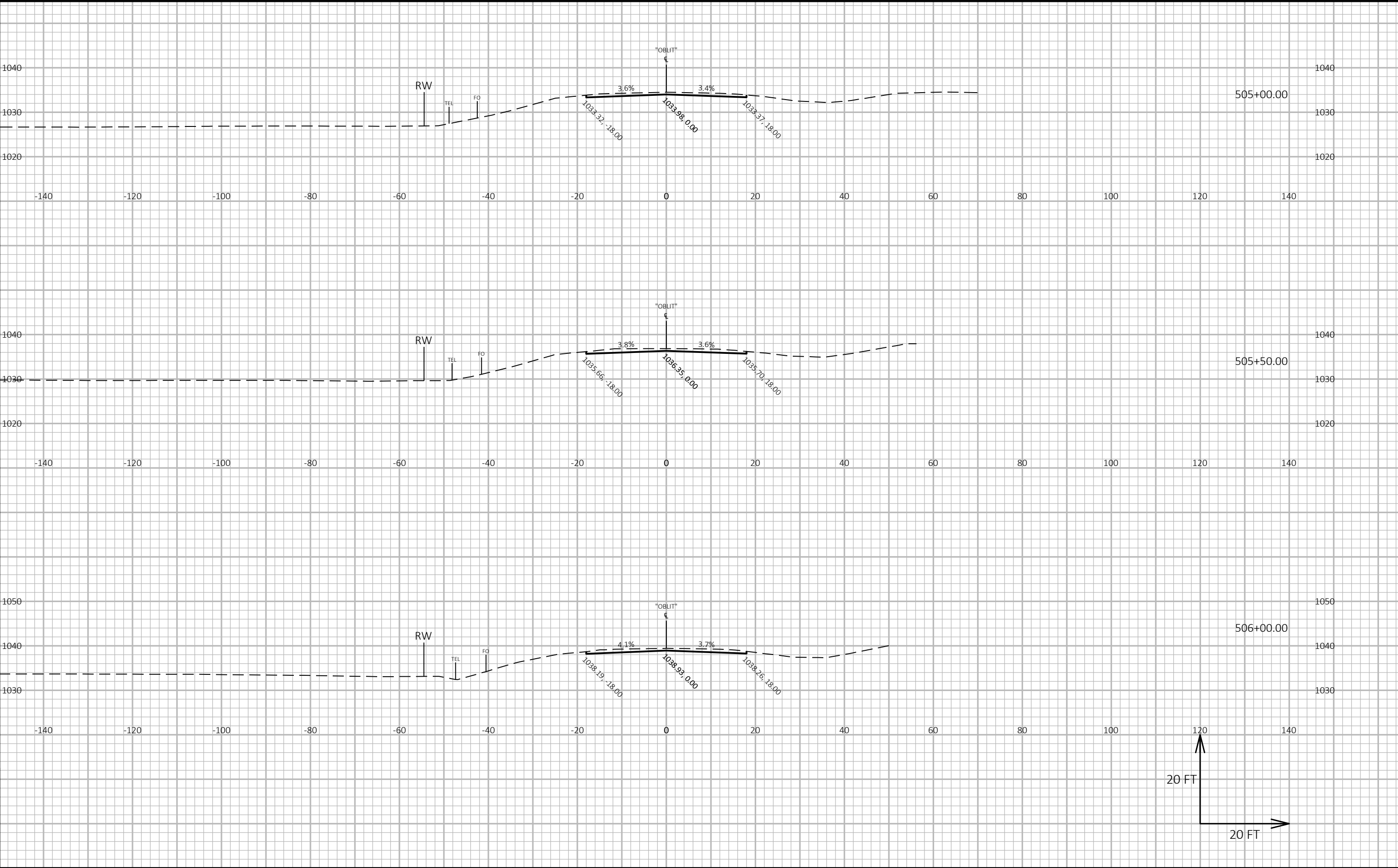
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: STH 60 OBLITERATION | SHEET E |
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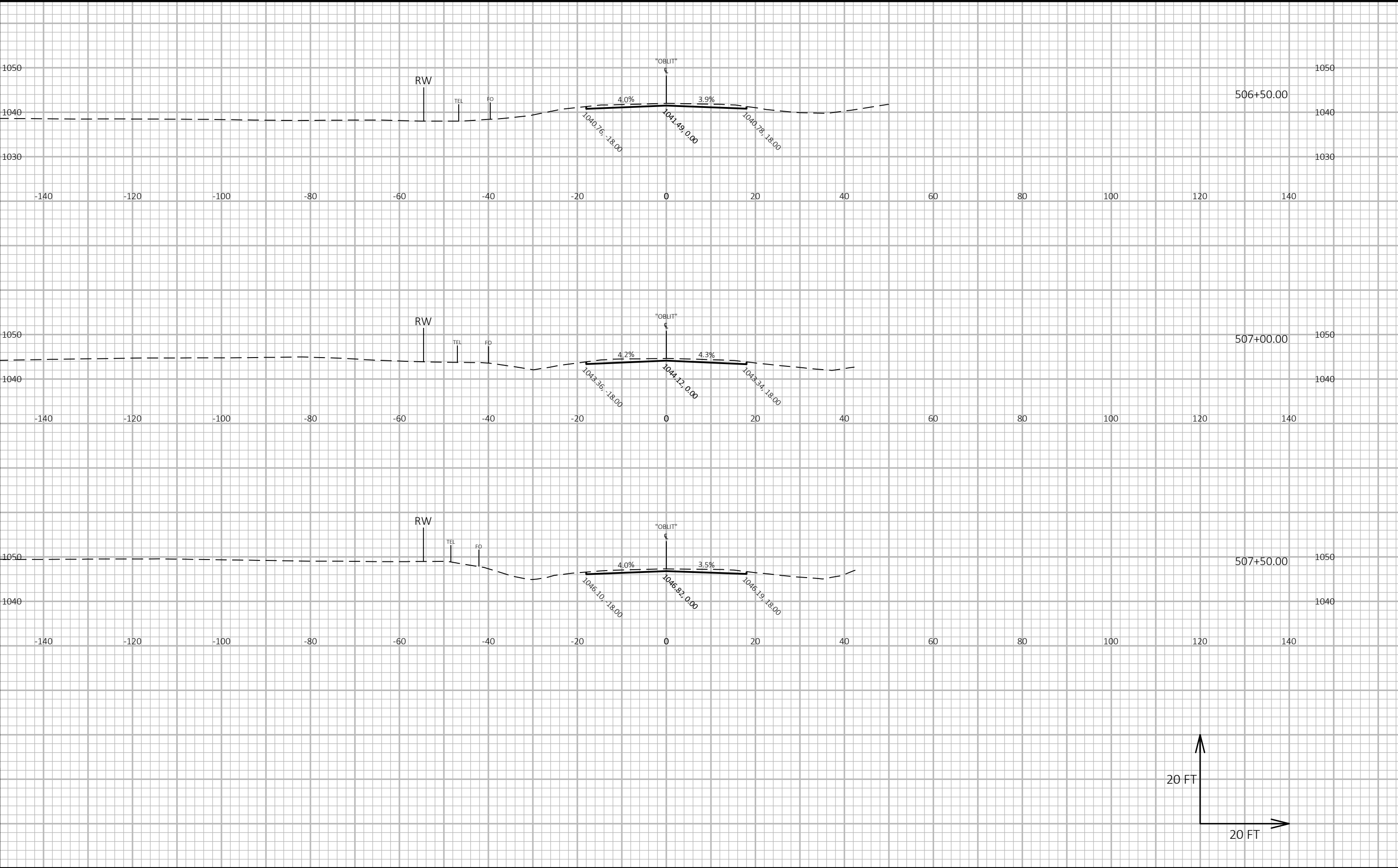






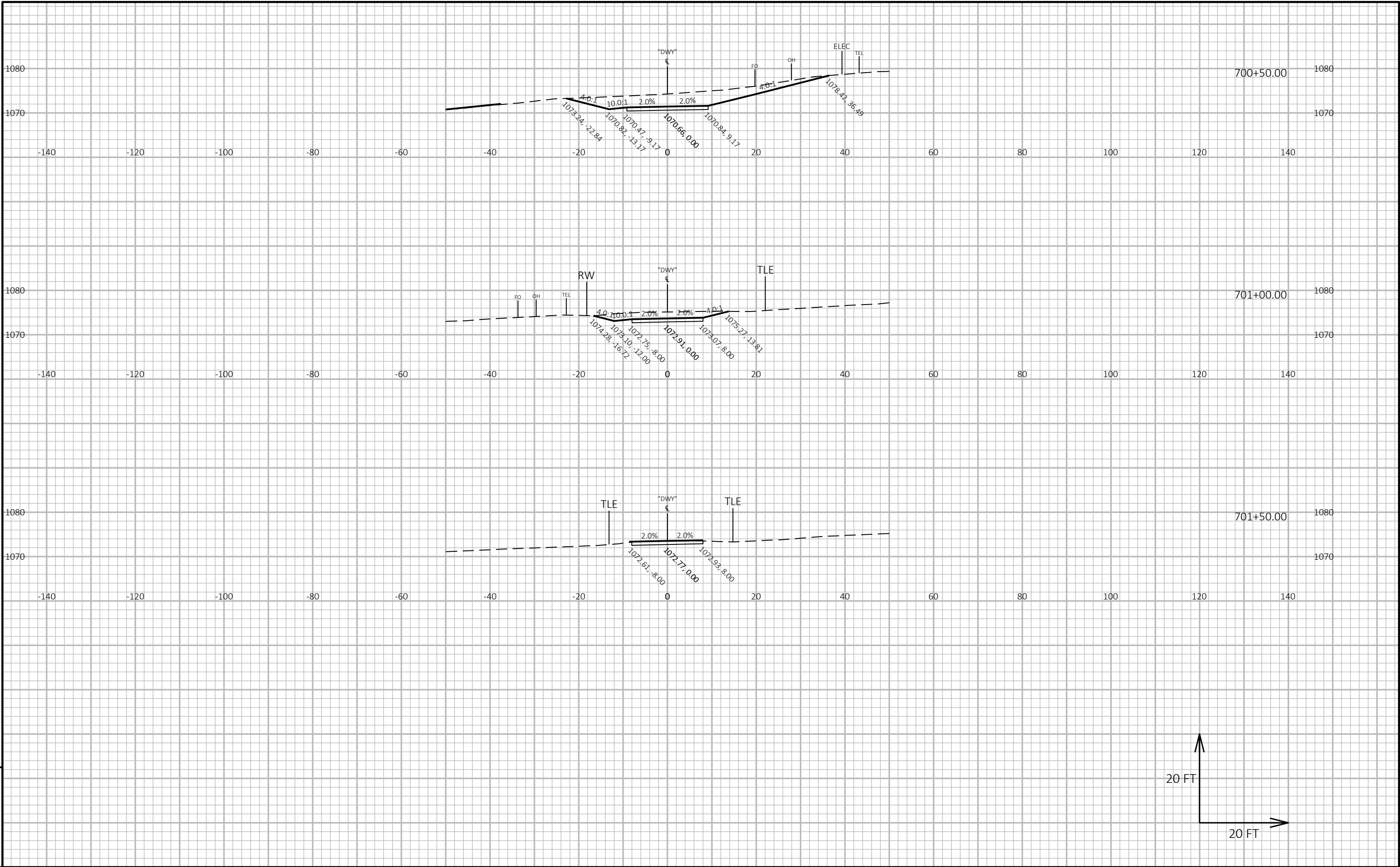
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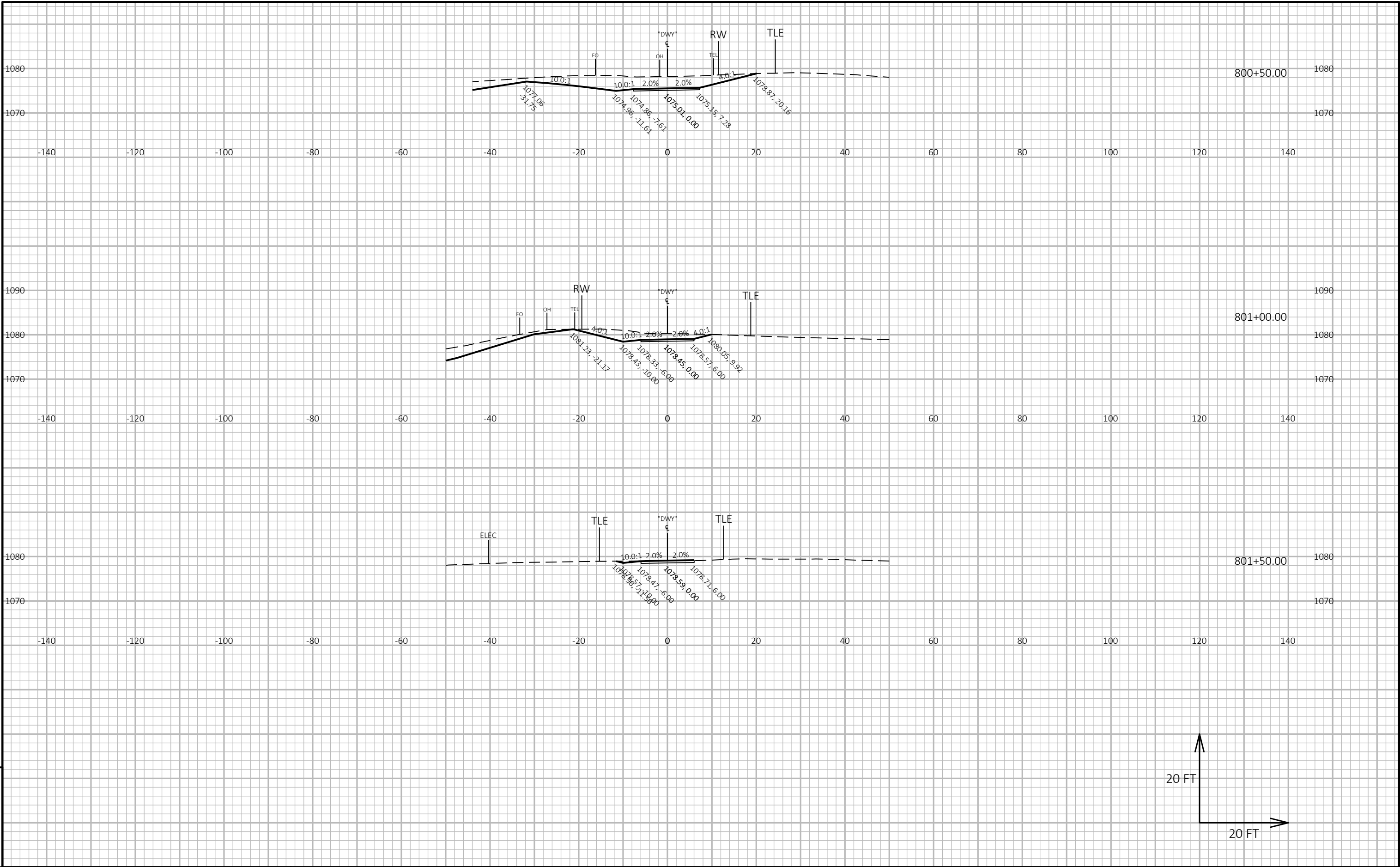
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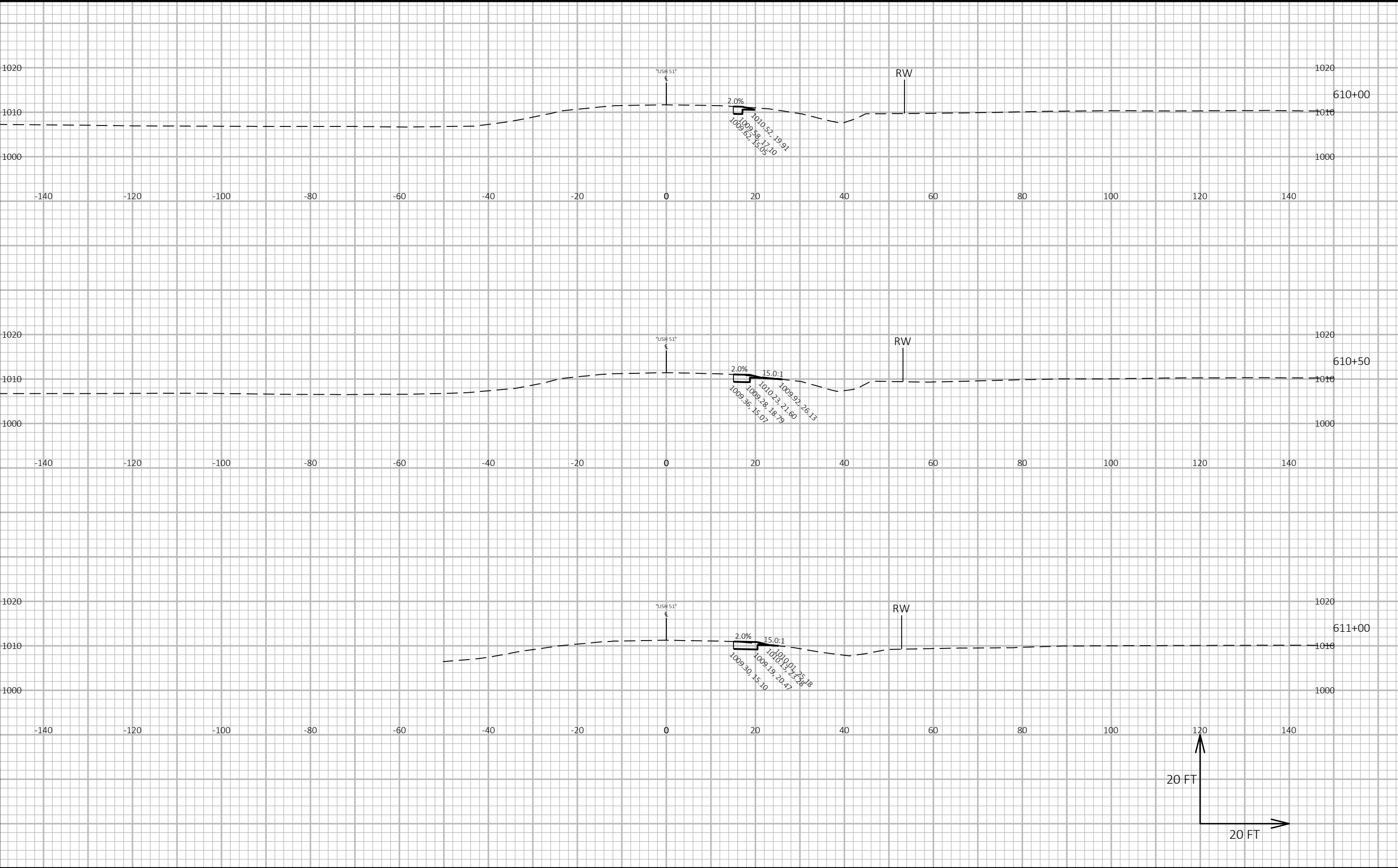
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: STA. 117+25 DRIVEWAY | SHEET | E |
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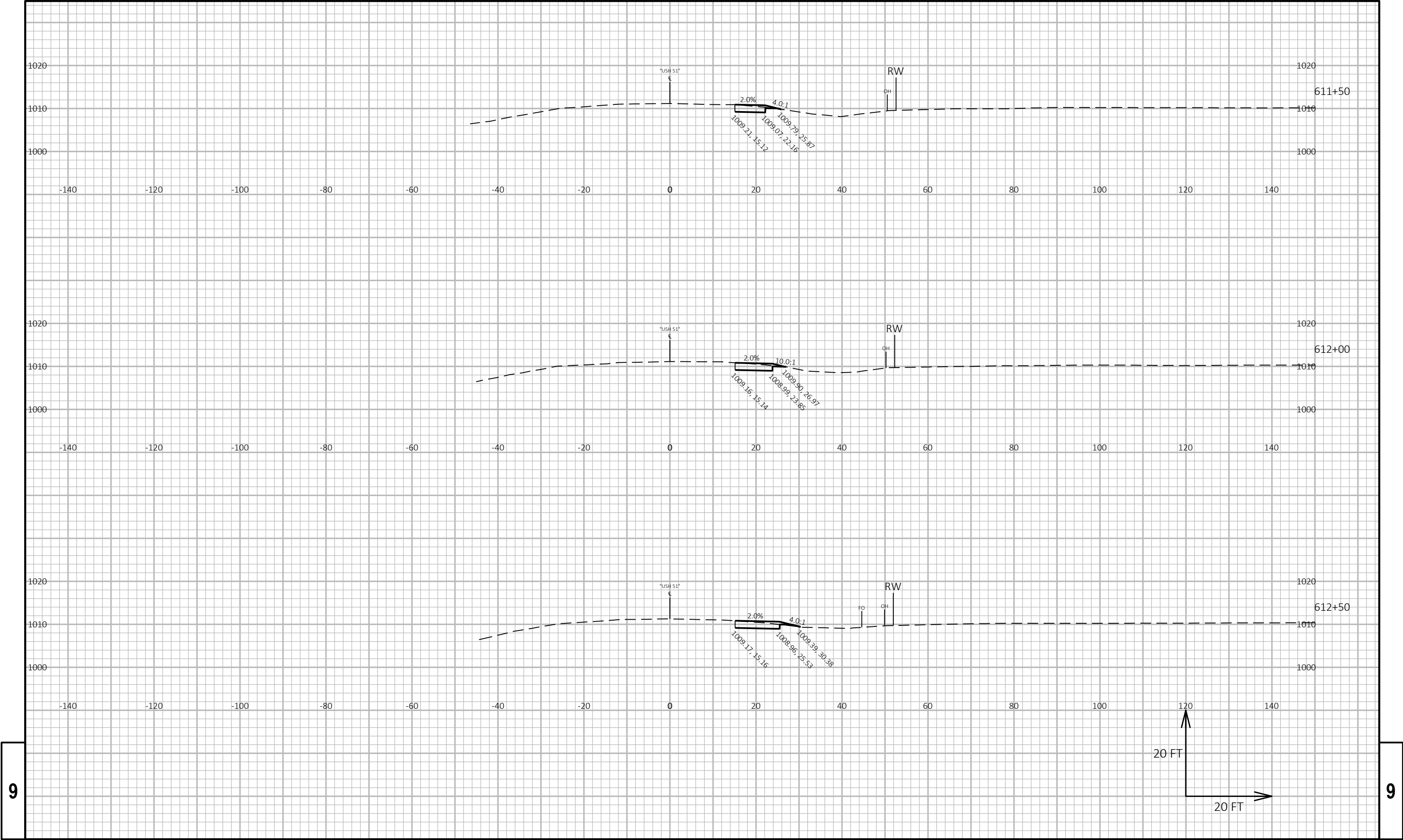
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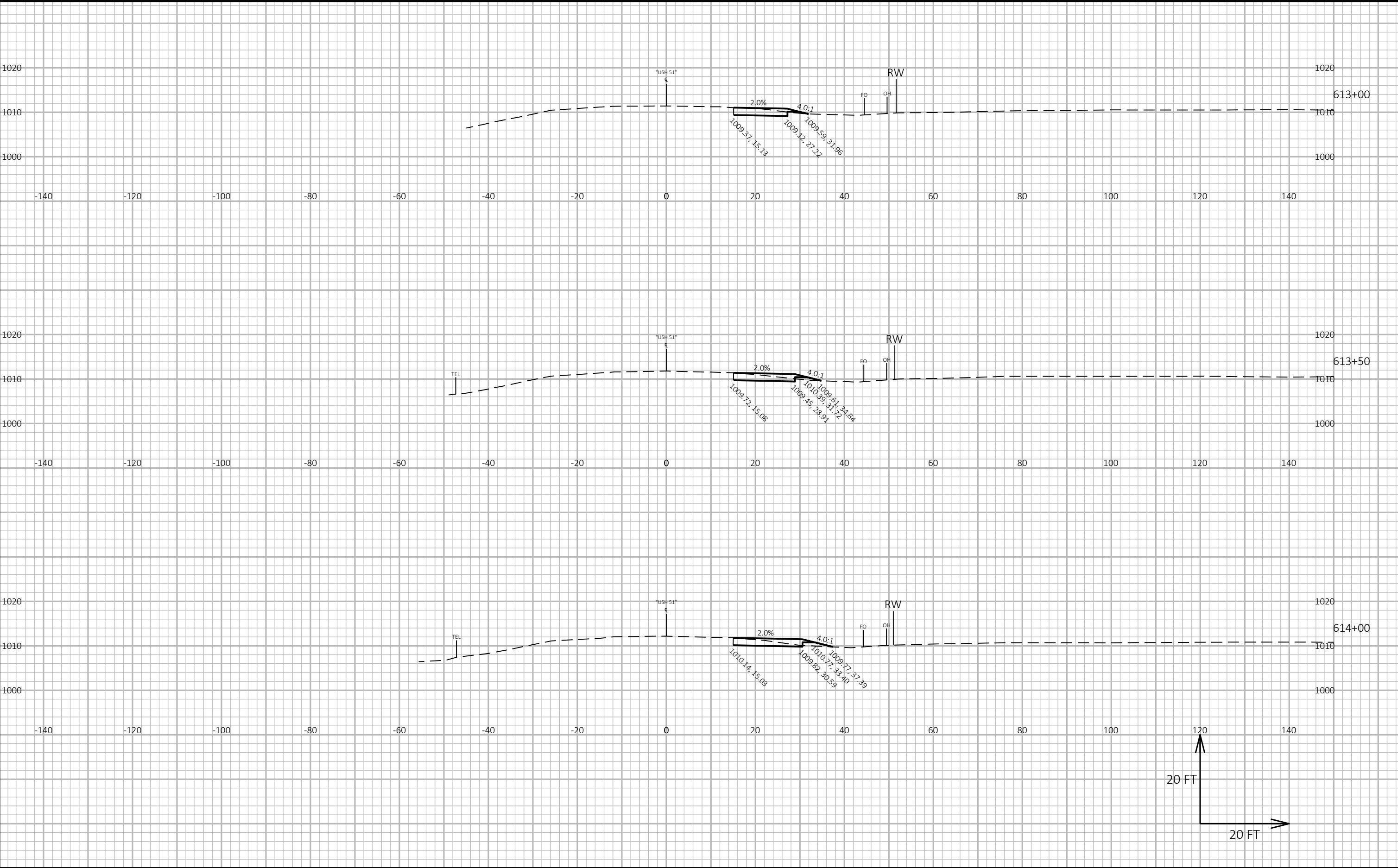
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET | E |
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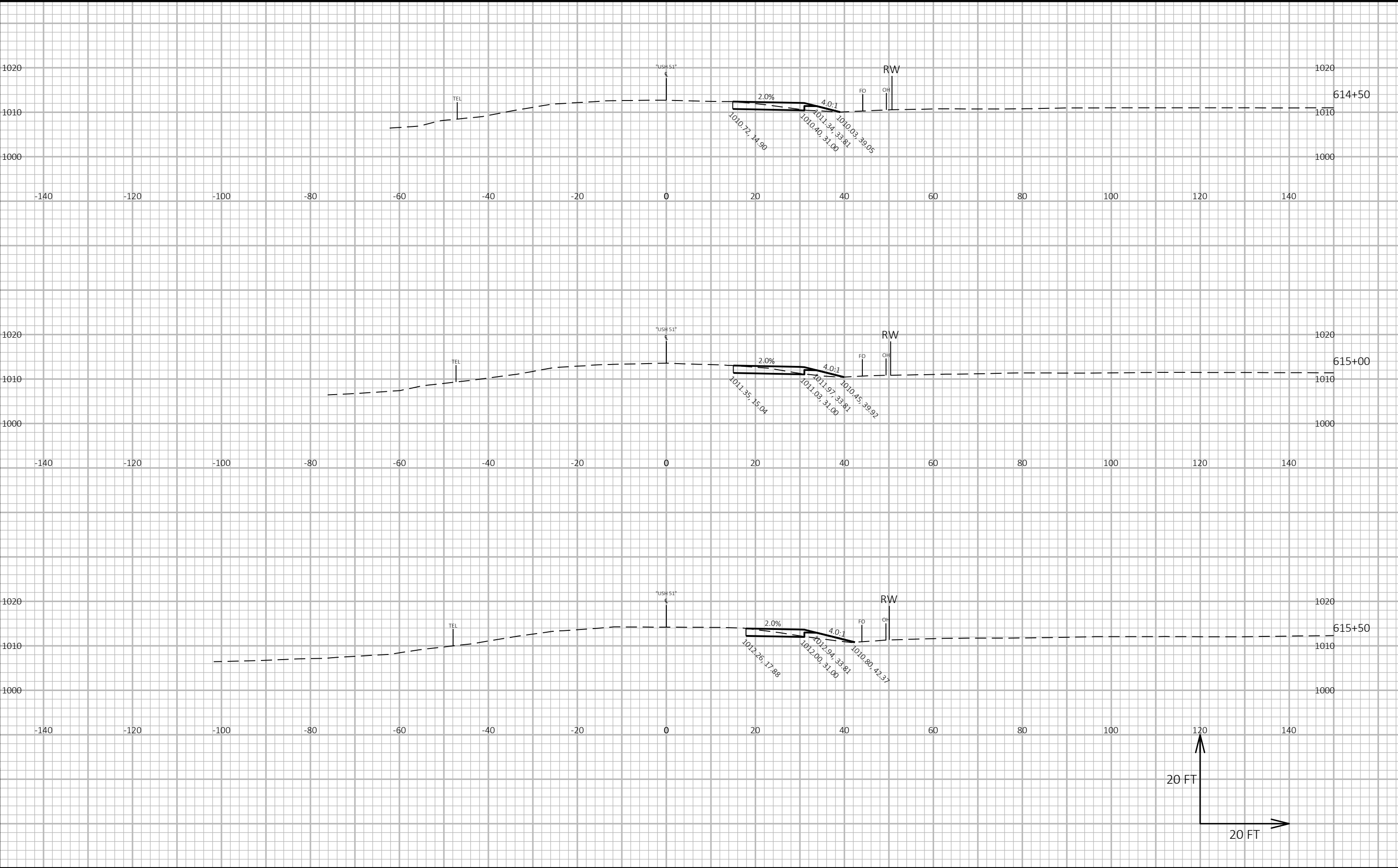




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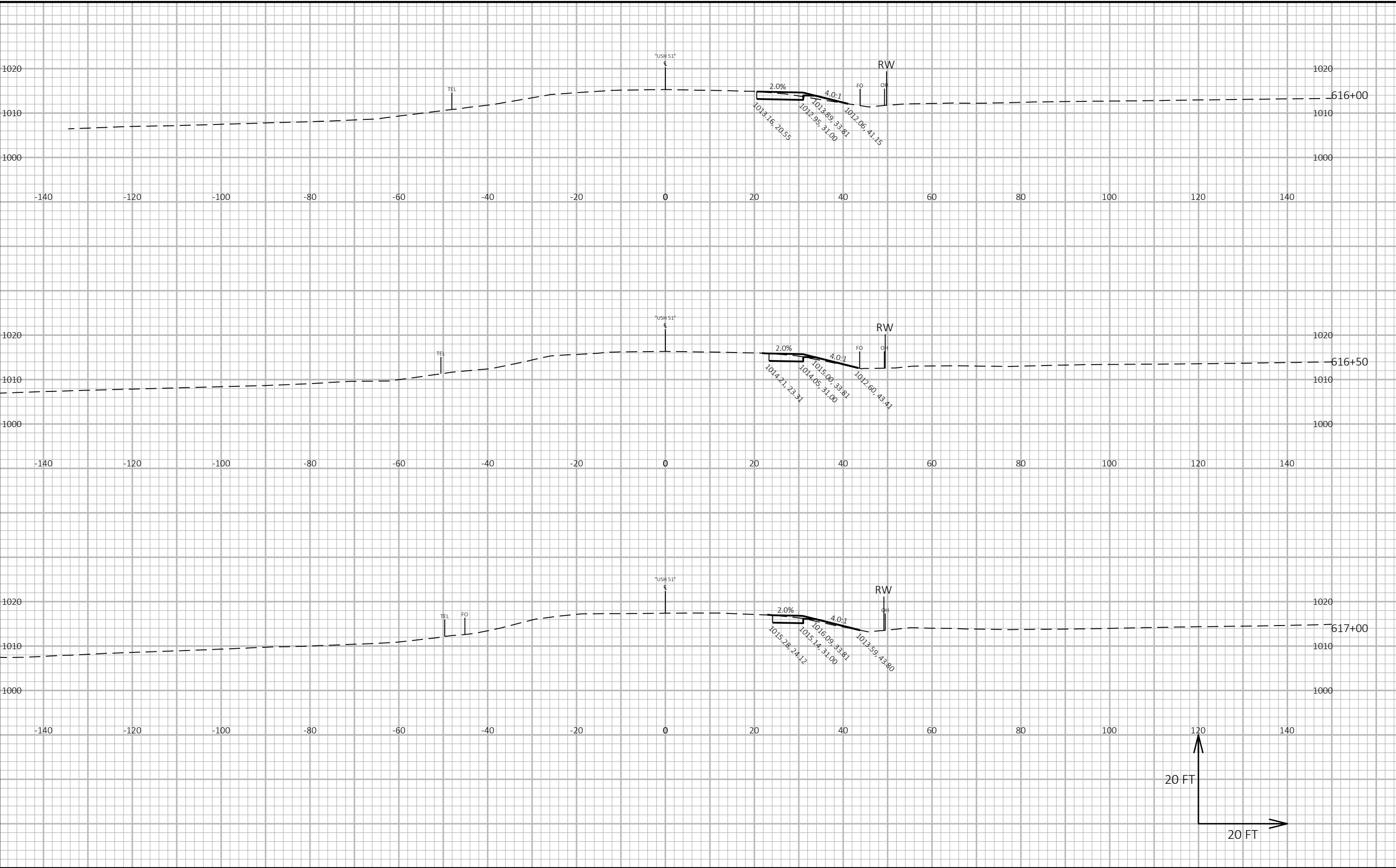
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET | E |
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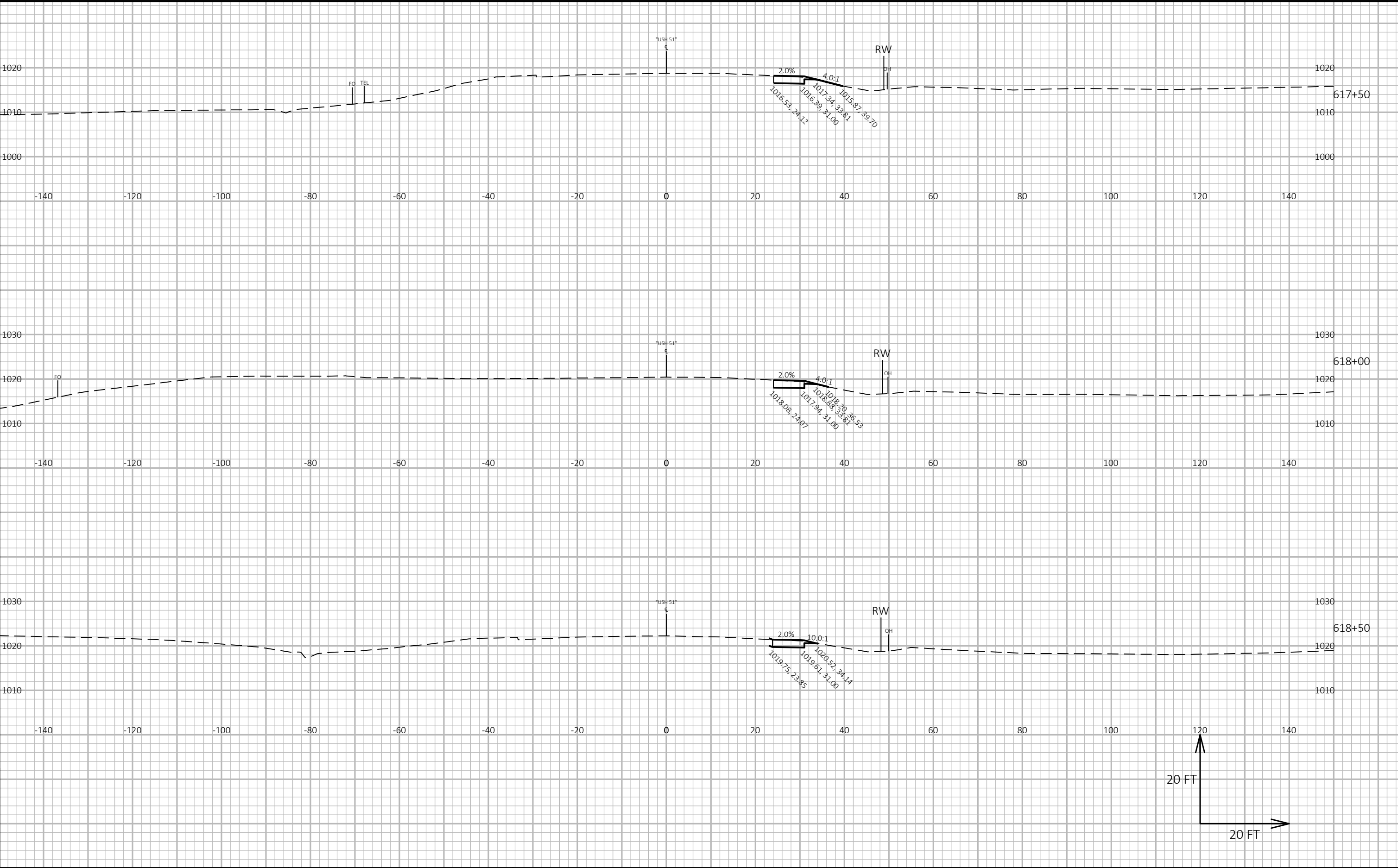


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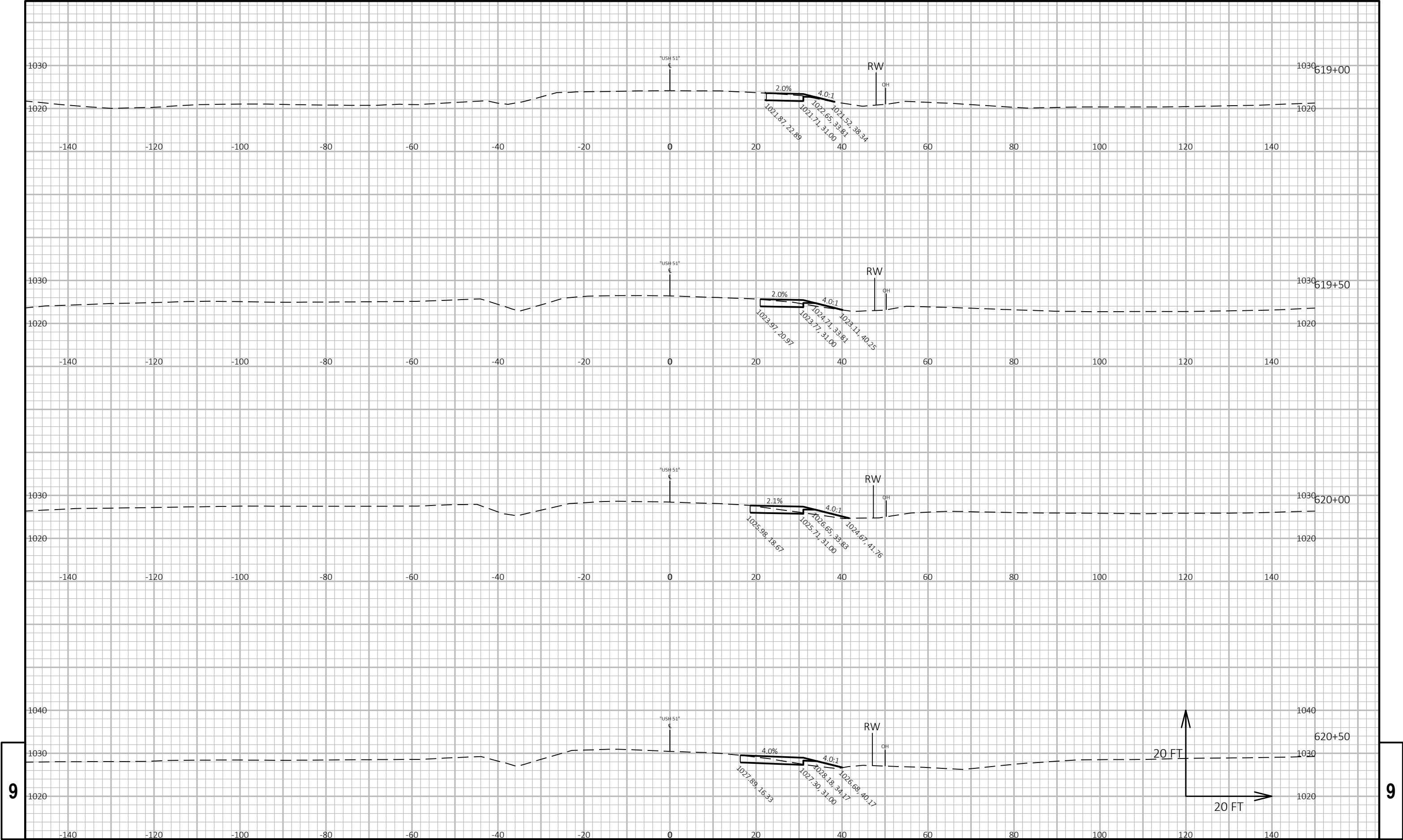
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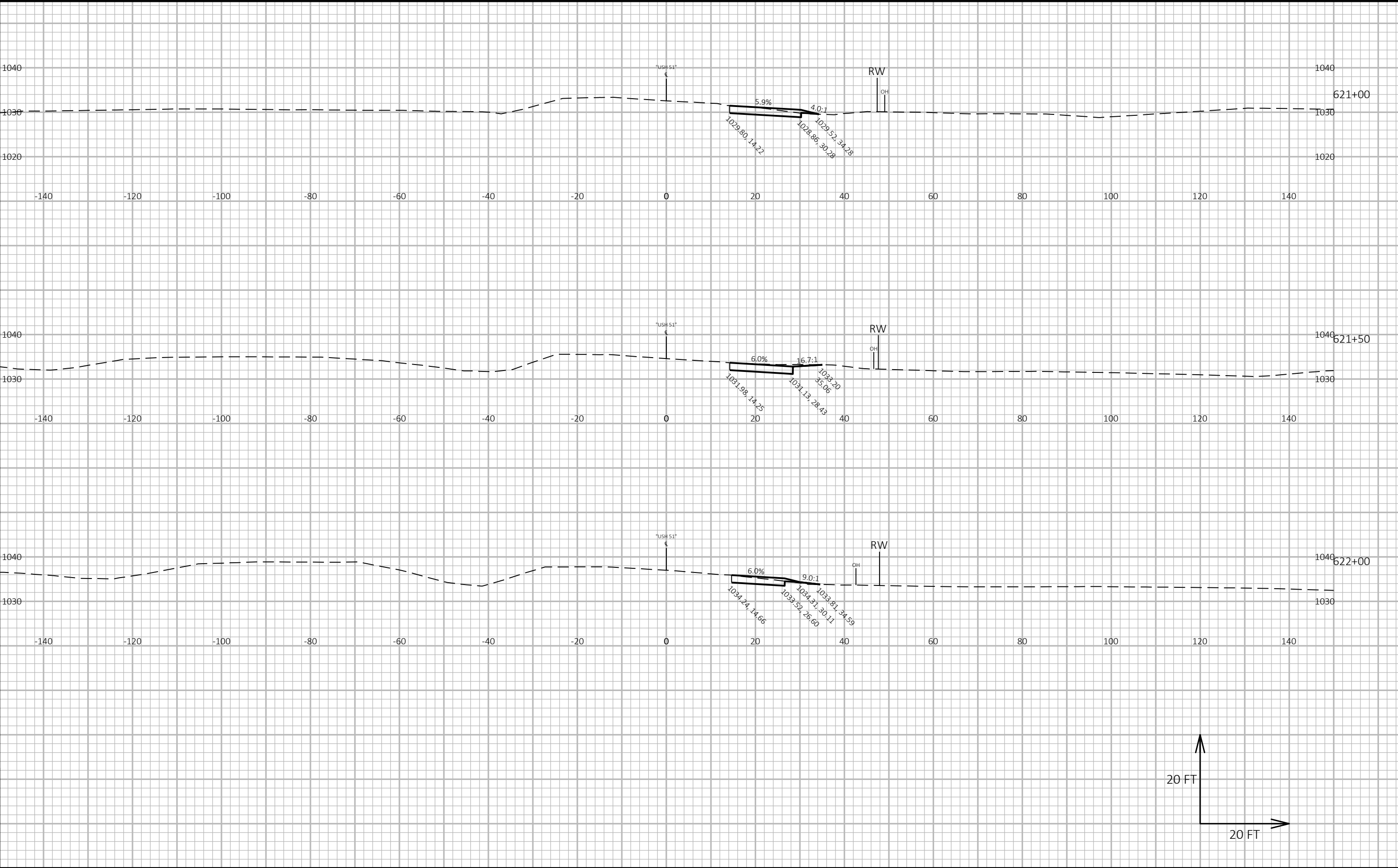




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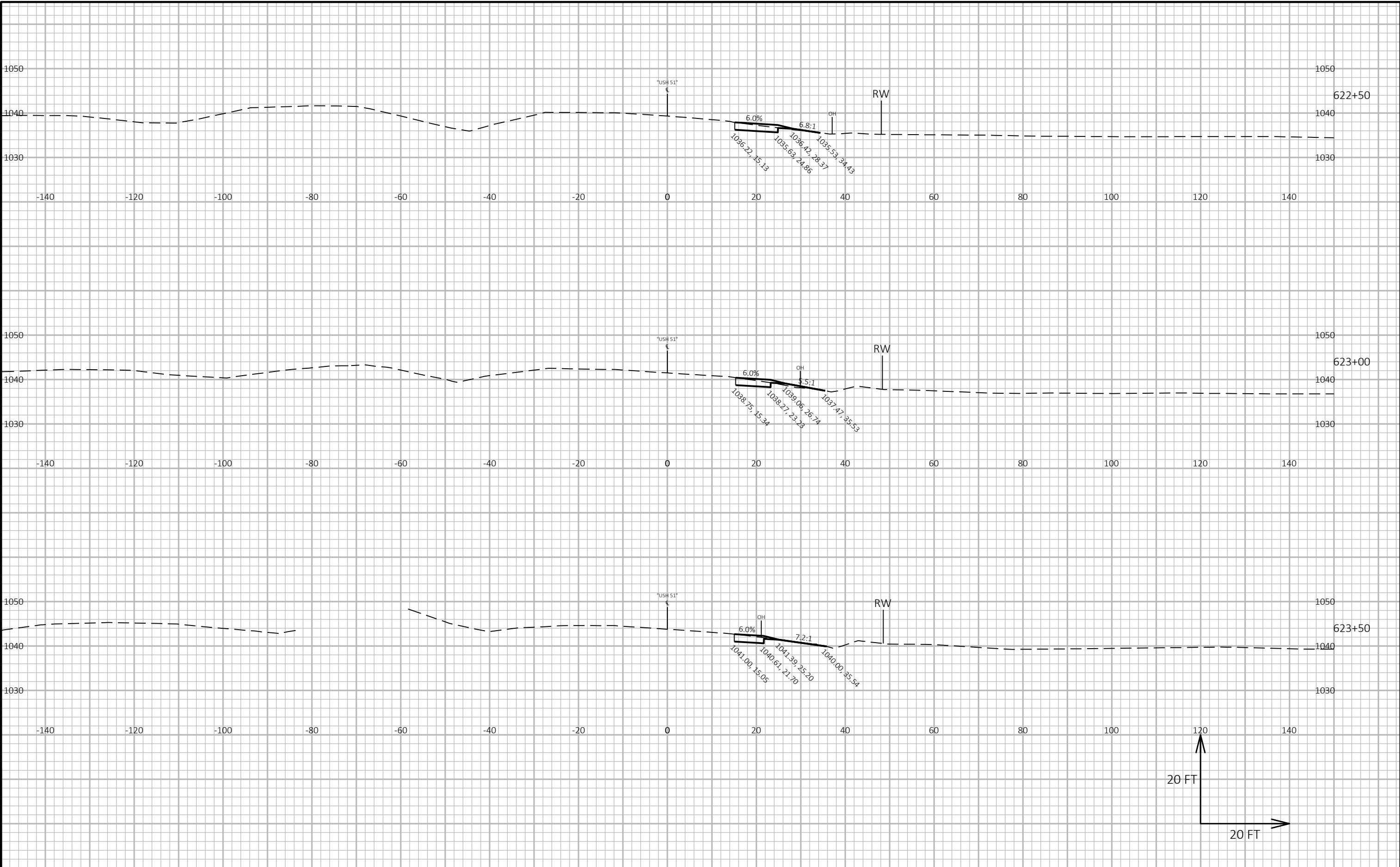


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET E |
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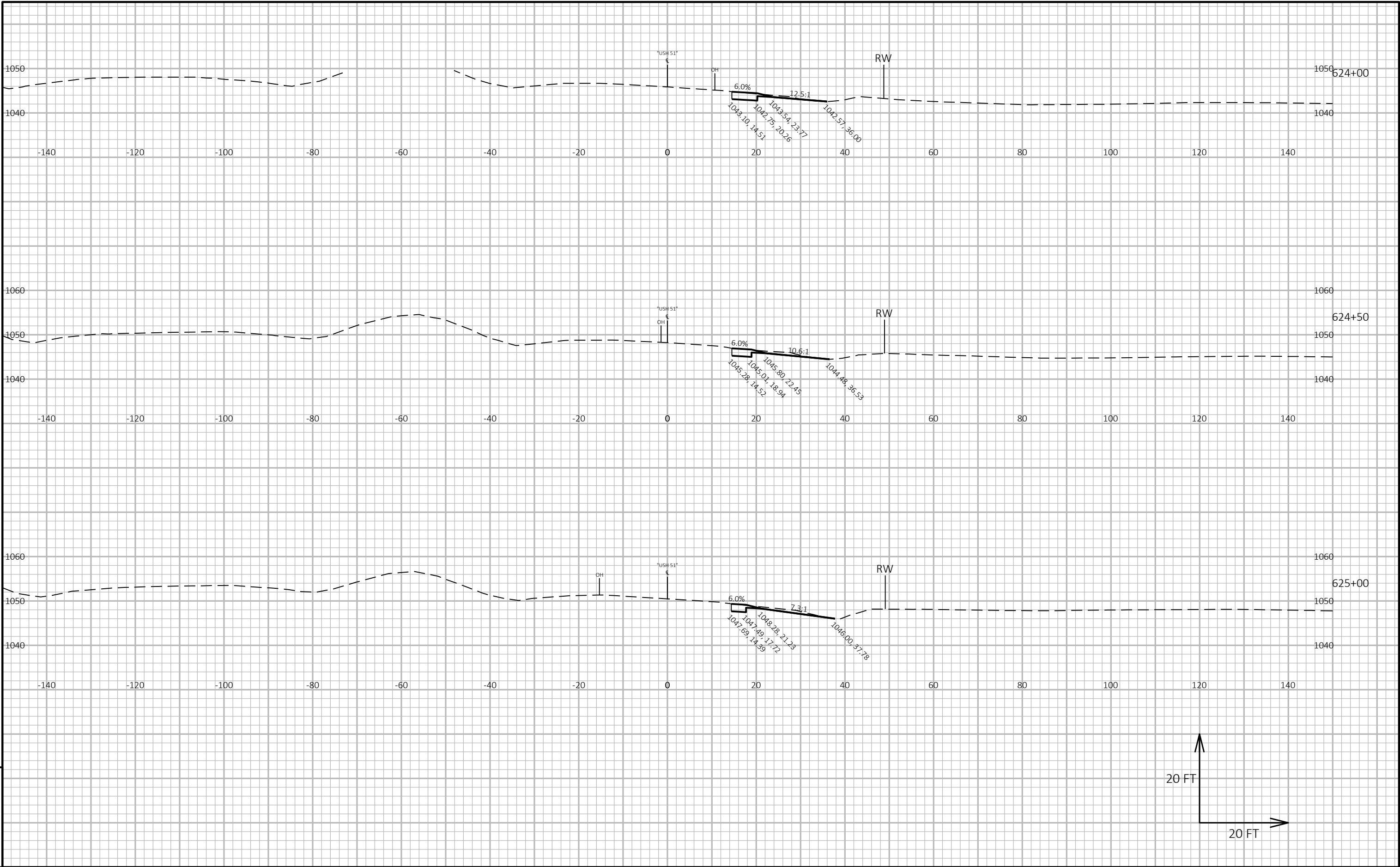




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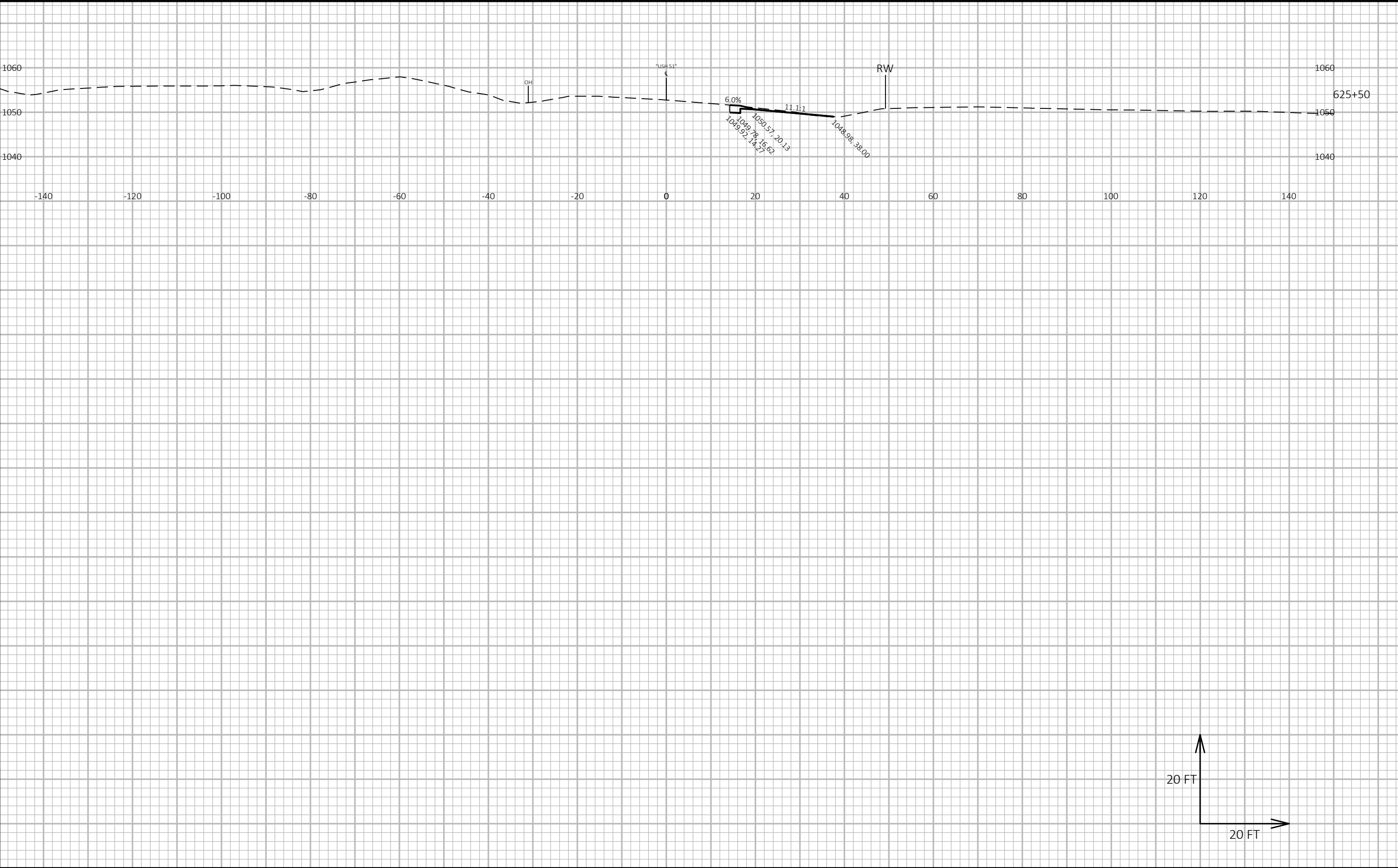
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET E |
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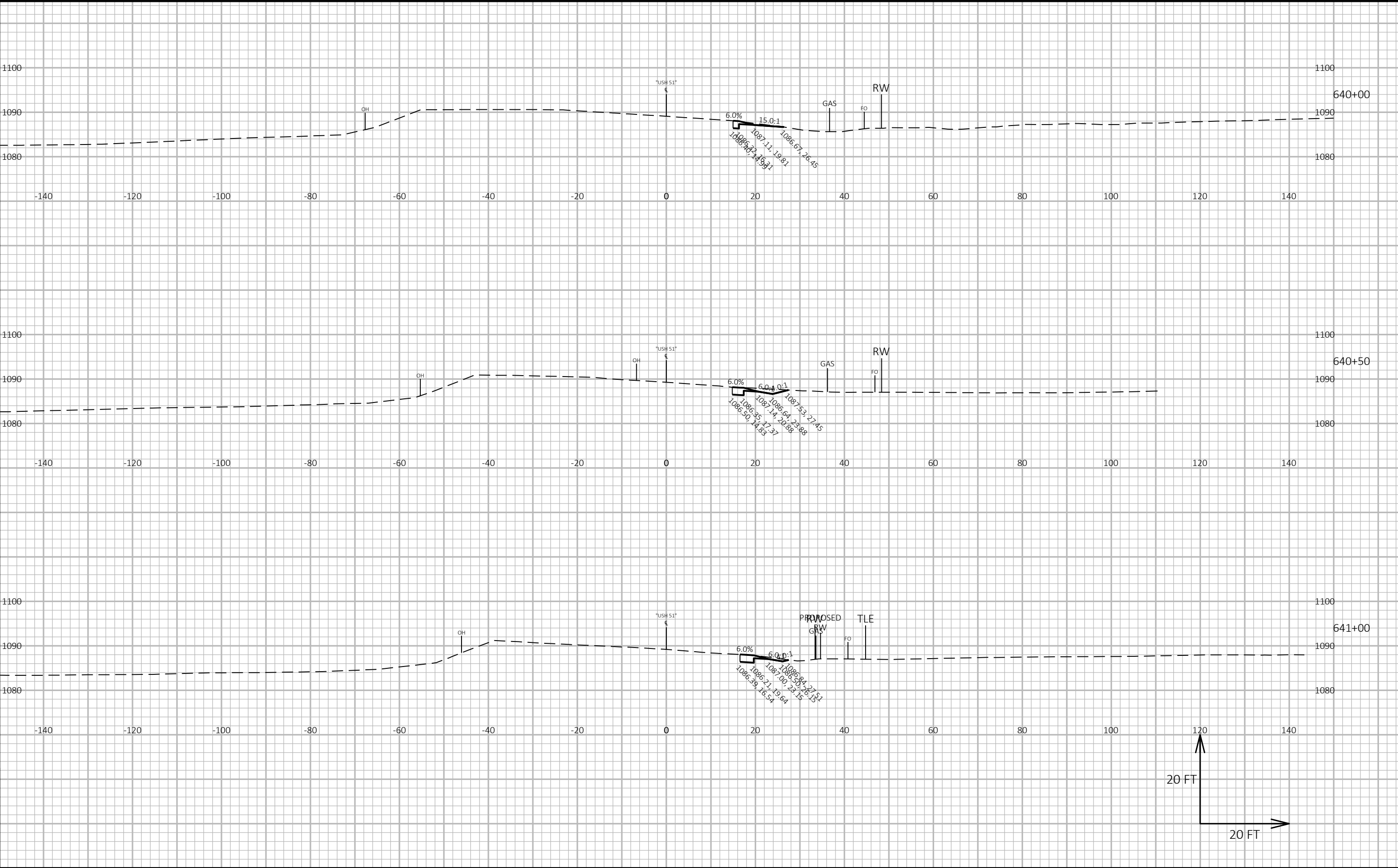
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET | E |
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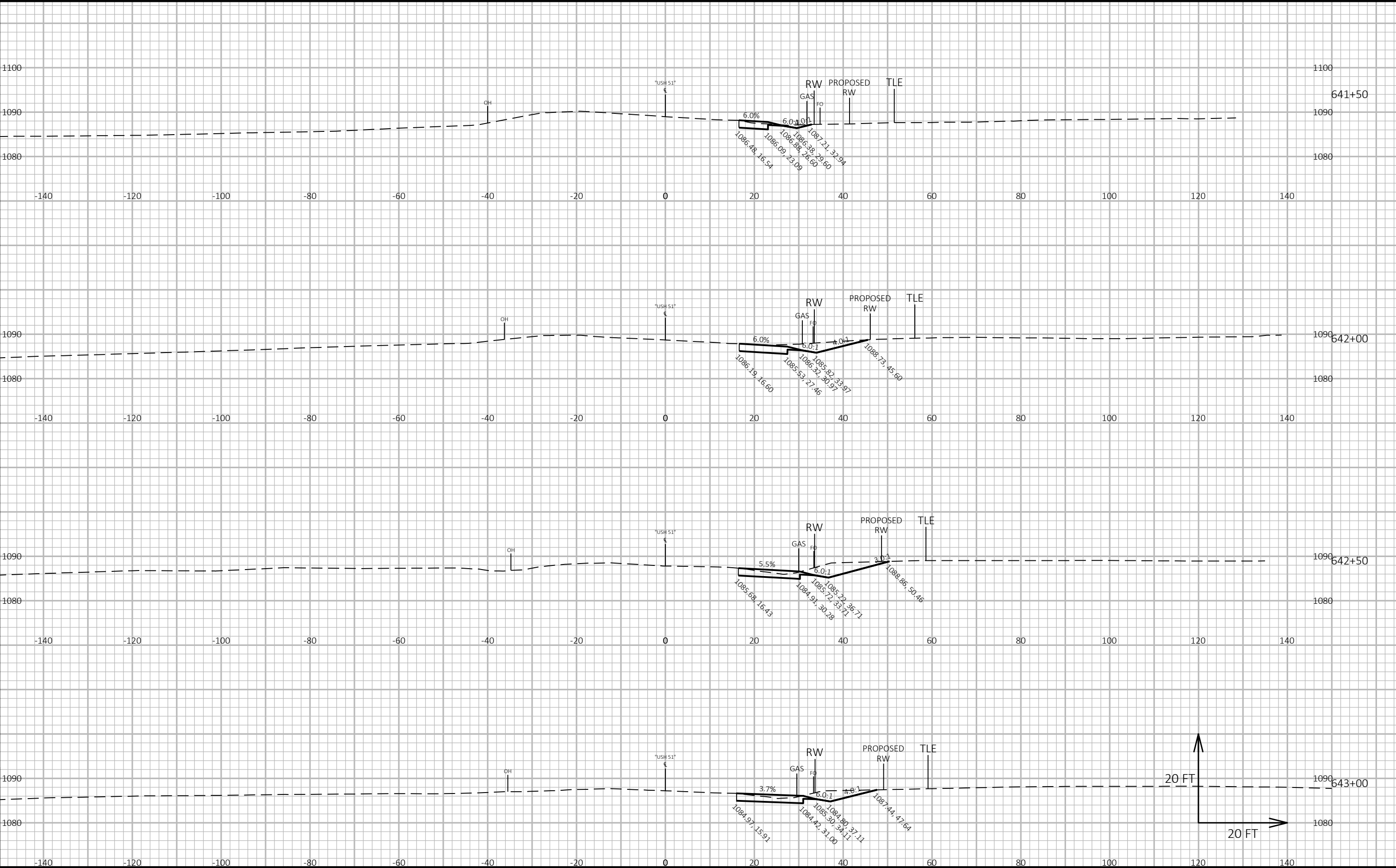
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET E |
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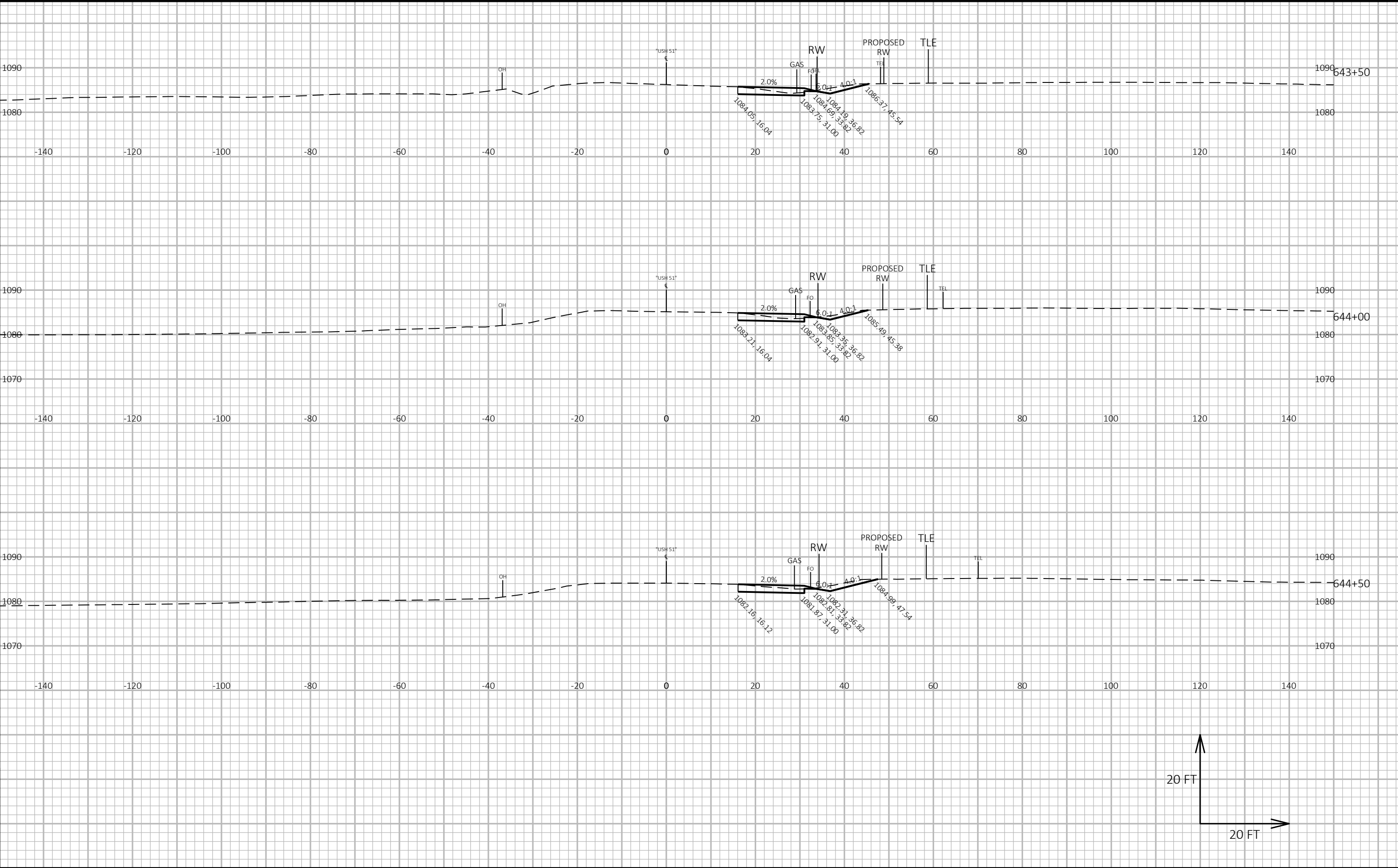


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET E |
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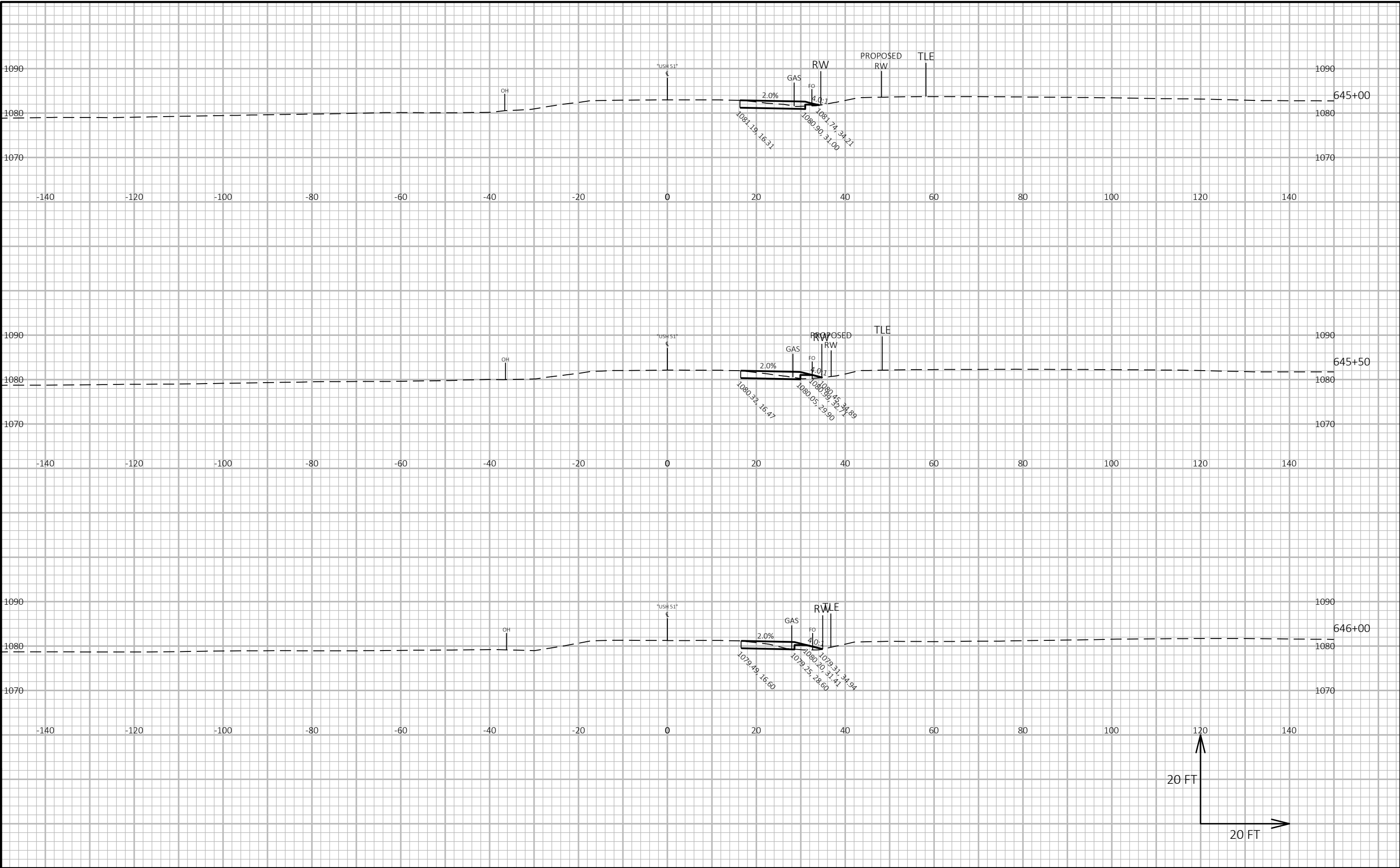


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET E |
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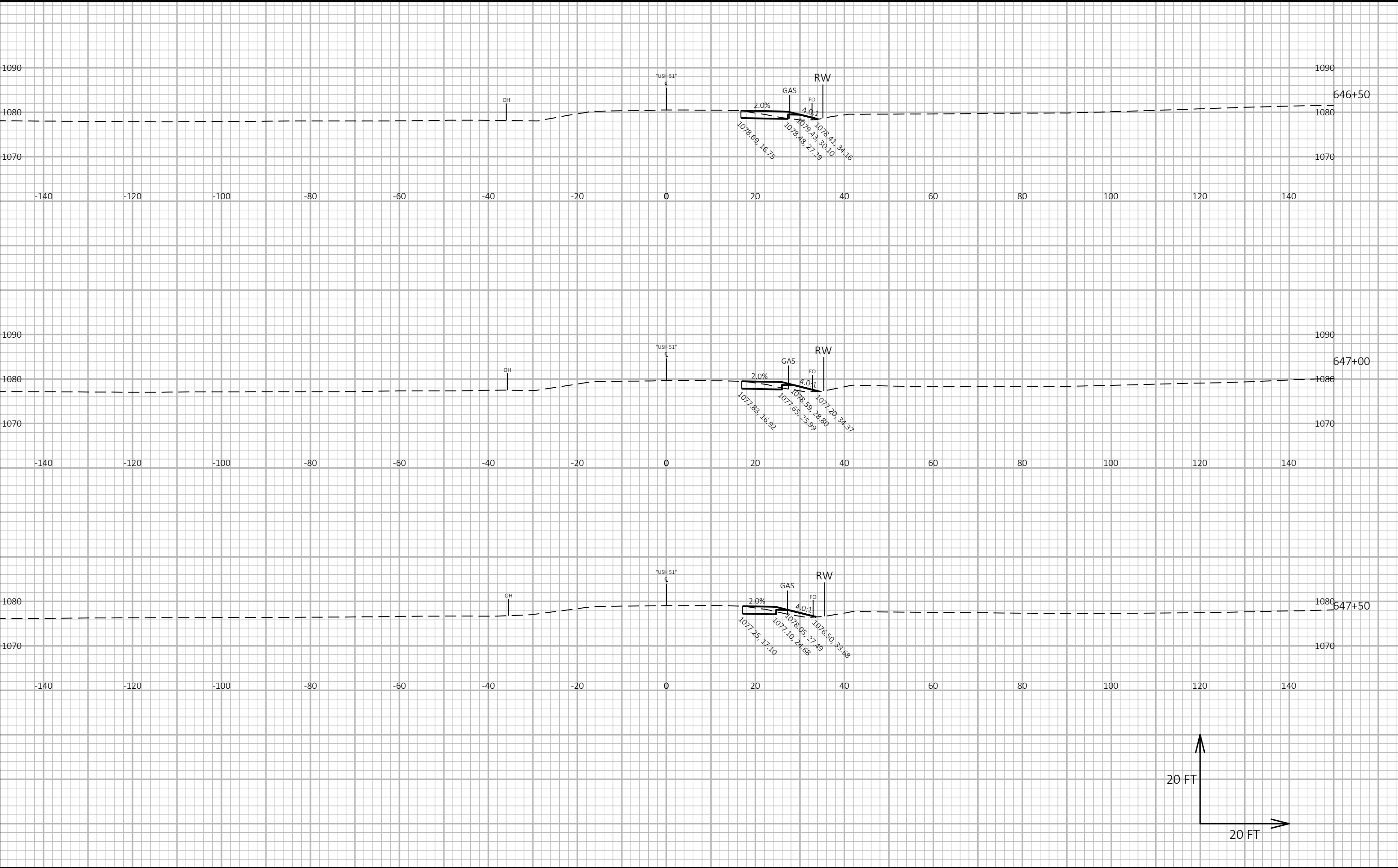


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET | E |
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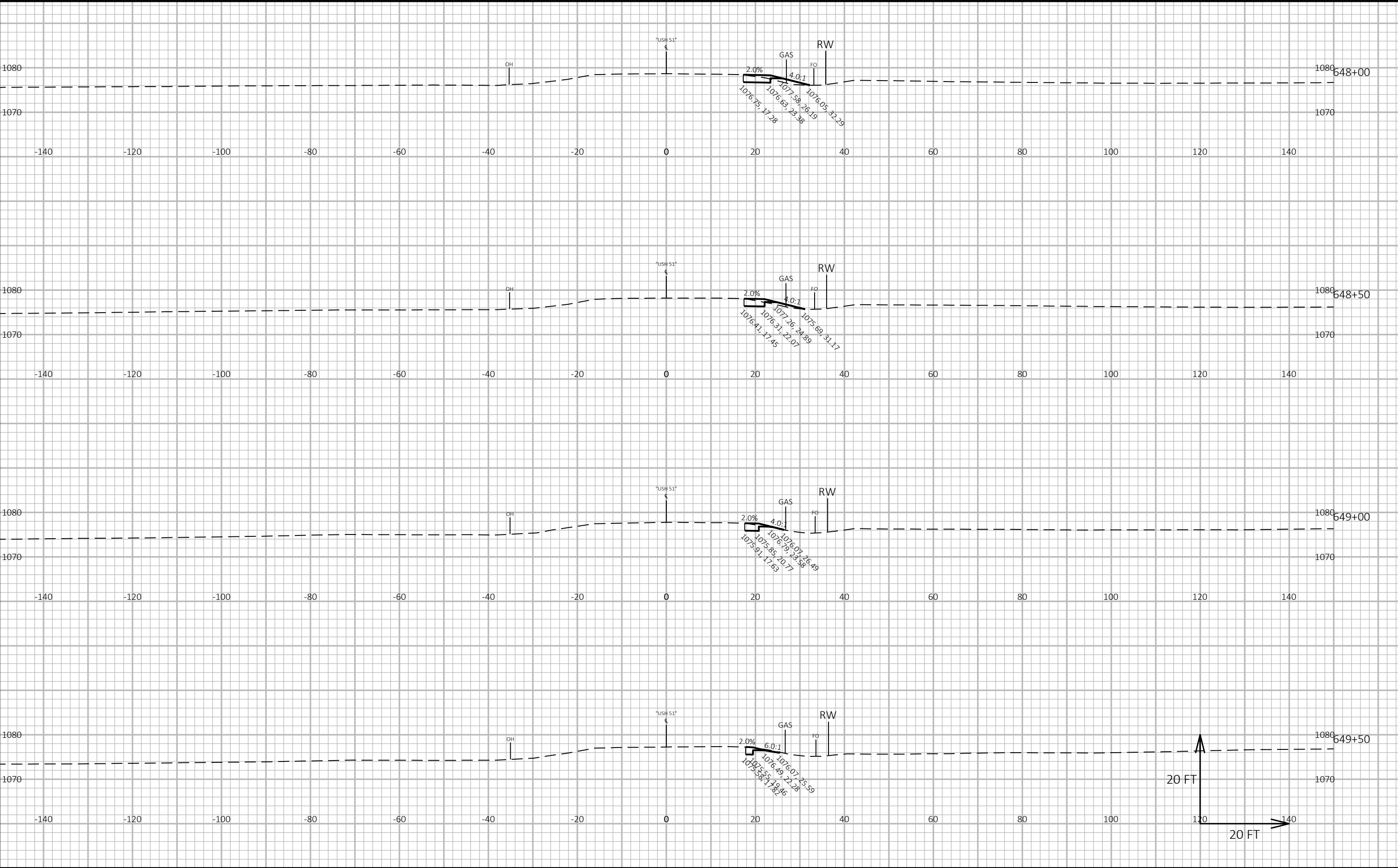


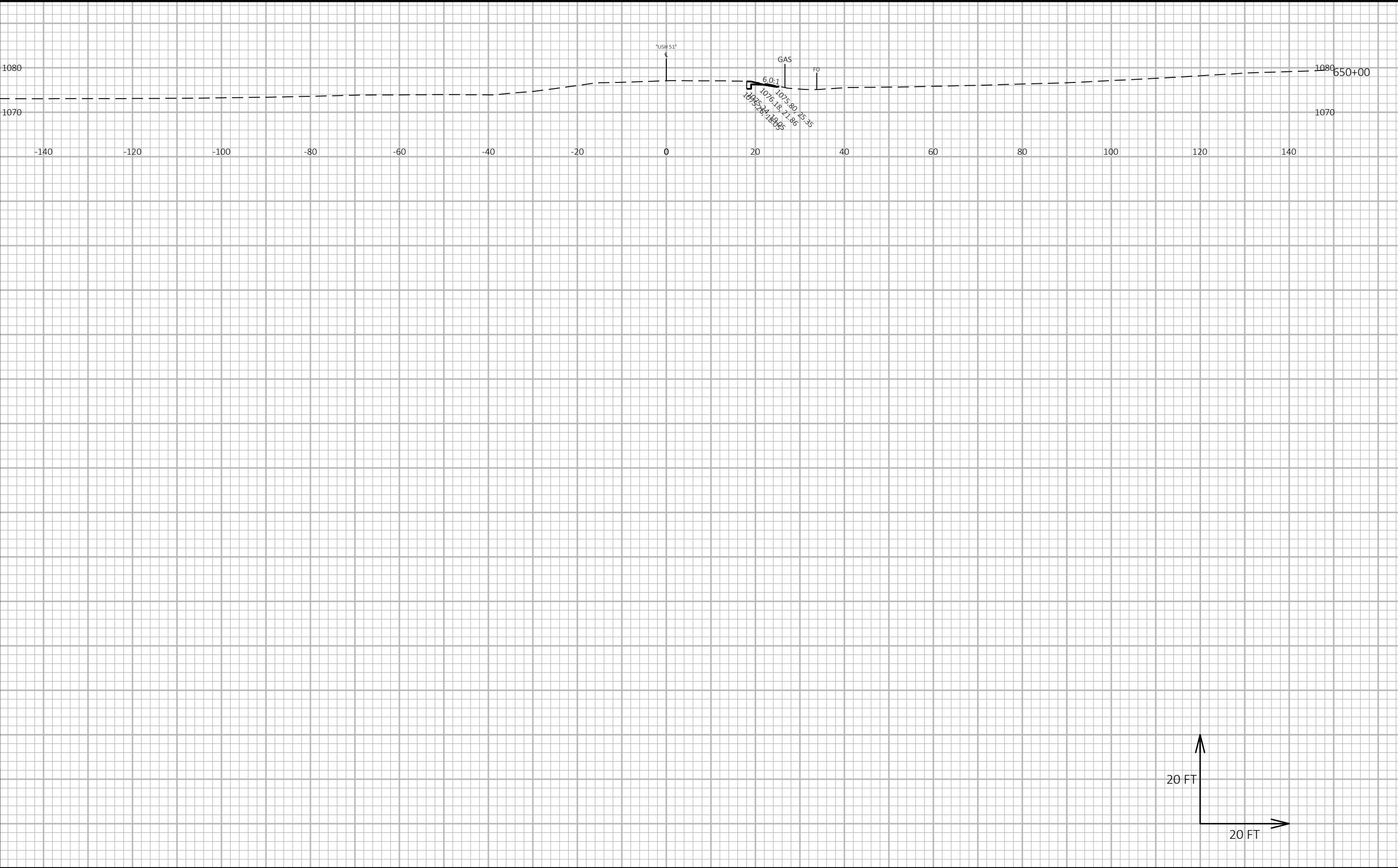


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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET E |
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| PROJECT NO: 6020-00-70 | HWY: USH 51 | COUNTY: COLUMBIA | CROSS SECTIONS: TEMPORARY WIDENING | SHEET E |
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