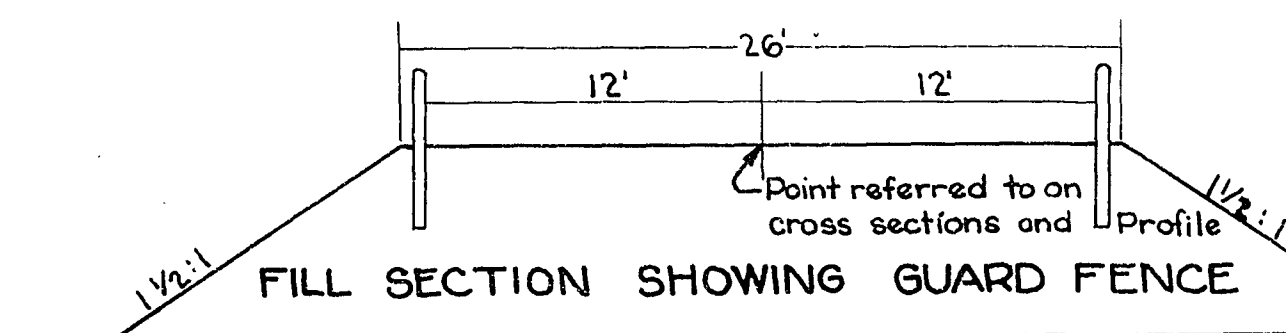
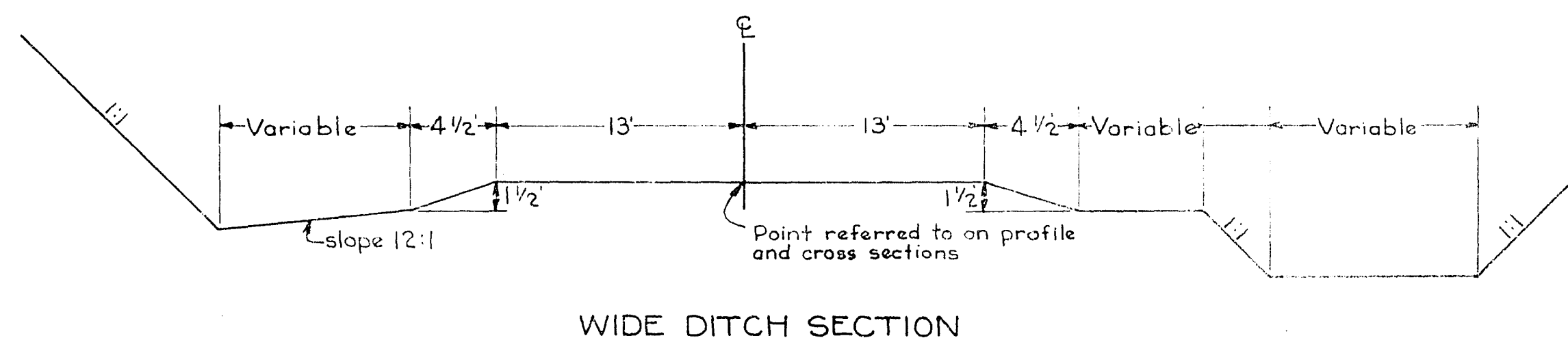
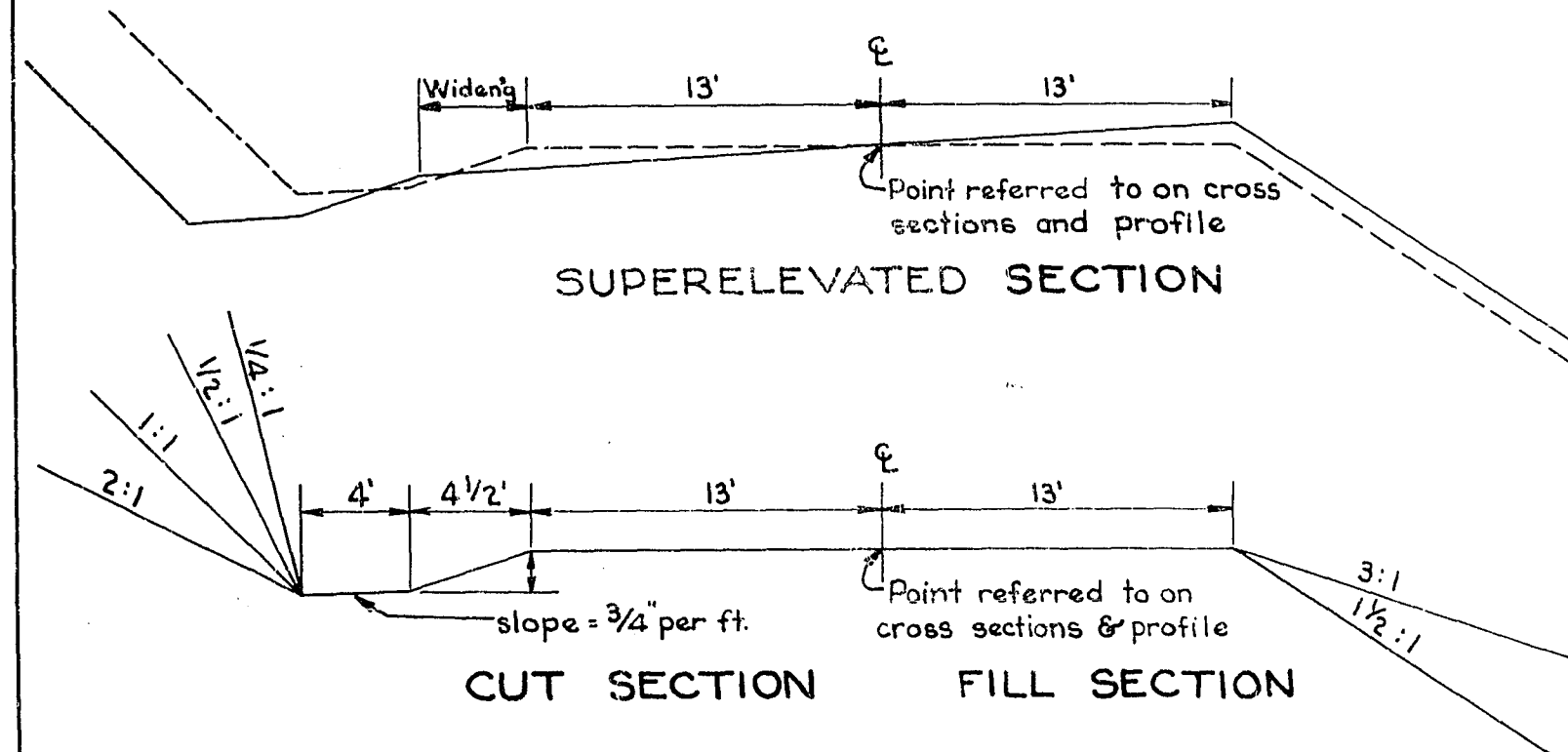


ESTIMATE OF QUANTITIES.

THIS PROJECT IS TO BE EXECUTED UNDER WISCONSIN STANDARD SPECIFICATIONS AS APPROVED BY THE U. S. BUREAU OF PUBLIC ROADS ON MAR. 21, 1931

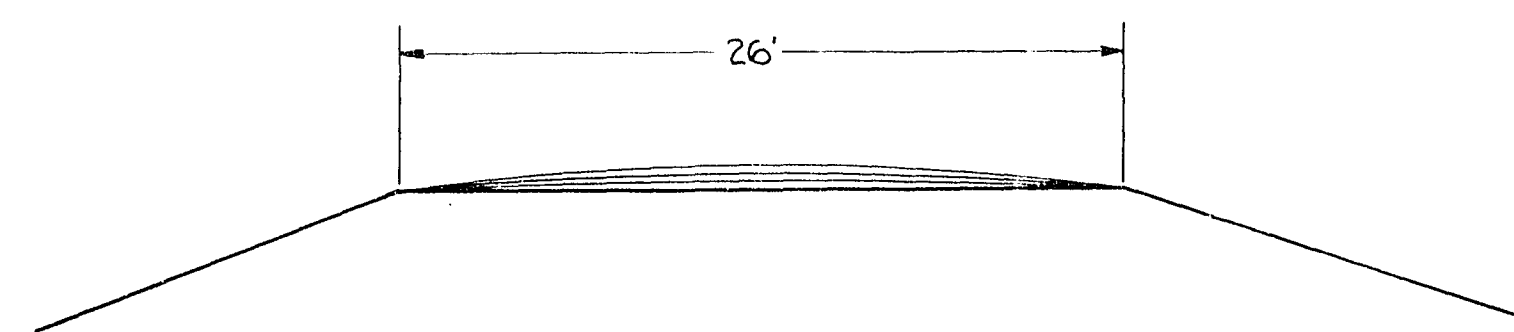
[illegible]

Shrinkage Allowance = 25 % Overhaul = 105,693 STATION YD. (Not a pay item)



DEGREE OF CURVE	SUPER. IN FEET PER FOOT	WIDENING	START AND END
1°	0.01		20'
2°	0.02		40'
3°	0.03		60'
4°	0.04		80'
5°	0.05		100'
6°	0.06		120'
7°	0.07	2'	140'
8°	0.08	2'	160'
9°	0.08	2'	160'
10°	0.08	2'	160'
10°30' — 14°	0.08	3'	160'
14°30' — 19°	0.08	4'	160'

FOR 30° CURVES USE SUPER OF NEXT LARGER CURVE



	1st course	9.00 c.y.	per sta.
	2nd course	9.00 c.y.	per sta.
	3rd course	9.00 c.y.	per sta.
Patching	stock piles	1.41 c.y.	per sta.
	Total	28.41 c.y.	per sta.
	Total	1500 c.y.	per sta.

SURFACING SECTION

STANDARD STRUCTURAL PLANS & REVISED STANDARD
DETAILS AS APPROVED BY THE U.S. BUREAU OF
PUBLIC ROADS ON MAY 13, 1928 AND AS APPROVED
FEB. 21, 1931 WILL BE USED ON THIS PROJECT

APPROVED DETAIL DRAWINGS ARE AS FOLLOWS:

TYPE "C" GUARD POST	C-36
TYPE "E" GUARD FENCE	C-38
CONSTRUCTION BARRICADE	C-48

TYPICAL CROSS SECTION
FOR
26' FEATHER EDGE CRUSHED
STONE SURFACE COURSE

WISCONSIN HIGHWAY COMMISSION
MADISON - WIS.
SCALE 1 IN = FT.