

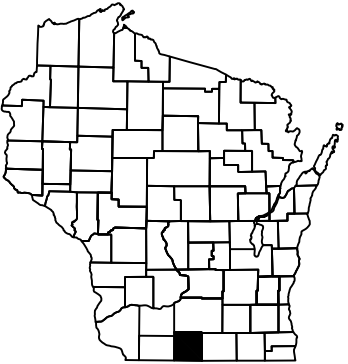
PROJECT ID: 1706-04-61 & 1706-04-62

COUNTY: GREEN

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS =



SHULLSBURG - MONROE

W COUNTY LINE TO MONROE CITY LIMITS

STH 11
GREEN COUNTY

STATE PROJECT NUMBER
1706-04-61

ID: 1706-04-61
END PROJECT
STA 1009+00
X = 601291.8072
Y = 138014.0997

ID: 1706-04-61
BEGIN PROJECT
STA 529+00
X = 558229.7037
Y = 129761.6298

DESIGN DESIGNATION	1706-04-61	1706-04-62
A.A.D.T. (2018)	= 5490	7610
A.A.D.T. (2028)	= 5910	8210
D.H.V.	=	---
D.D.	= 60-40	62-38
T.	= 23.6%	19.1%
DESIGN SPEED	= 60 MPH	60 MPH
ESALS	= 2,800,000	3,100,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

MONROE - BRODHEAD

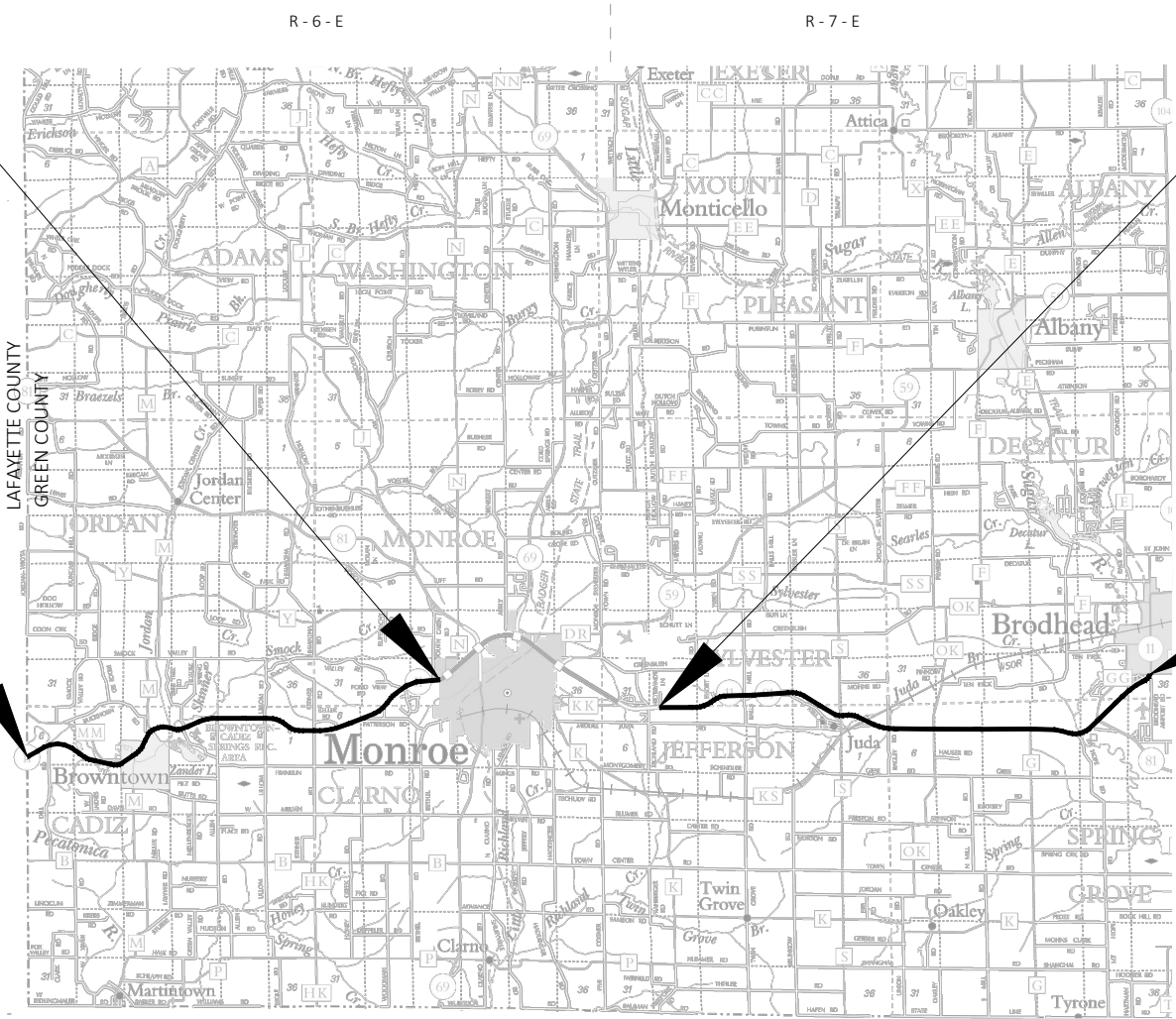
HILTBRAND LANE TO BRODHEAD CITY LIMITS

STH 11
GREEN COUNTY

STATE PROJECT NUMBER
1706-04-62

ID: 1706-04-62
BEGIN PROJECT
STA 1170+00
X = 630806.4455
Y = 135091.2032

ID: 1706-04-62
END PROJECT
STA 1730+20
X = 682429.5952
Y = 139269.3544



LAYOUT
SCALE 0 2 MI
PROJECT ID: 1706-04-61
TOTAL NET LENGTH OF CENTERLINE = 8.872 MI
PROJECT ID: 1706-04-62
TOTAL NET LENGTH OF CENTERLINE = 10.532 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, GREEN COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ELEVATION SHOWN ON THIS PLAN ARE REFERENCE TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD (2012.)

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
PROJECT ID		
1706-04-61 & 1706-04-62		

APPROVED FOR UTILITY
ADJUSTMENTS
11/22/2019

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	SURVEYOR
Surveyor	DELLA KOENIG
Designer	MARC SCHWEIGER
Project Manager	SW REGION
Regional Examiner	KURT JOHNSON
Regional Supervisor	

APPROVED FOR THE DEPARTMENT
DATE: _____ (Signature)

E

STANDARD ABBREVIATIONS:

AP	ACCESS POINT	PVT	POINT OF VERTICAL TANGENCY
AC	ACRE	R	RADIUS
ADJ	ADJUST	RD	ROAD
AECPRC	APRON ENDWALLS FOR CULVERT	RDWY	ROADWAY
AH	AHEAD	REINF	REINFORCING OR REINFORCEMENT
AC	ASPHALT CEMENT	REQD	REQUIRED
ASPH	ASPHALTIC	RR	RAILROAD
ACP	ASPHALTIC PAVEMENT CONCRETE	RT	RIGHT
AVG	AVERAGE	R/L	REFERENCE LINE
ADT	AVERAGE DAILY TRAFFIC	R/W	RIGHT-OF-WAY
BK	BACK	S	SOUTH
BAD	BASE AGGREGATE DENSE	SB	SOUTHBOUND
BM	BENCH MARK	SC	SECTION CORNER
C/L	CENTER LINE	SDD	STANDARD DETAIL DRAWINGS
CONC	CONCRETE	SE	SUPERELEVATION
CONST	CONSTRUCTION	SF	SQUARE FEET
CTH	COUNTY TRUNK HIGHWAY	SHLDR	SHOULDER
CABC	CRUSHED AGGREGATE BASE COURSE	SS	STORM SEWER
CWA	HUNDREDWEIGHT	ST	STREET
CY	CUBIC YARD	STA	STATION
CP	CULVERT PIPE	STH	STATE TRUNK HIGHWAYS
C & G	CURB AND GUTTER	STR	STRUCTURE OR STRUCTURAL
D	DEGREE OF CURVE	SQ	SQUARE
DRV	DESIGN HOUR VOLUME	SW	SIDEWALK
DIA	DIAMETER	SY	SQUARE YARD
DWY	DRIVEWAY	T	TANGENT
E	EAST	t	TON
EB	EASTBOUND	T	TOWN
EL	ELEVATION	T	TRUCKS (PERCENT OF)
ESALS	EQUIVALENT SINGLE AXLE LOADS	TEMP	TEMPORARY
EXC	EXCAVATION	TI	TEMPORARY INTEREST
EBS	EXCAVATION BELOW SUBGRADE	TLE	TEMPORARY LIMITED EASEMENT
EXIST	EXISTING	TYP	TYPICAL
FERT	FERTILIZE	USH	UNITED STATES HIGHWAY
FE	FIELD ENTRANCE	V	VELOCITY OF DESIGN SPEED
FL	FLOW LINE	VAR	VARIABLE
FT	FOOT	VERT	VERTICAL
HES	HIGH EARLY STRENGTH	VC	VERTICAL CURVE
HP	HIGH POINT	VOL	VOLUME
HMA	HOT MIX ASPHALT	W	WEST
INL	INLET	WB	WESTBOUND
ID	INSIDE DIAMETER	WM	WATER MAIN
I	INTERSECTION ANGLE	WV	WATER VALVE
INV	INVERT	X	EAST GRID COORDINATE
IP	IRON PIPE OR PIN	Y	YARD
JT	JOINT	Y	NORTH GRID COORDINATE
LB	POUND		
LT	LEFT		
L	LENGTH OF CURVE		
LF	LINEAR FOOT		
LP	LOW POINT		
LS	LUMP SUM		
MH	MANHOLE		
MAX	MAXIMUM		
Mgal	MEGAGALLON		
MPH	MILES PER HOUR		
MIN	MINIMUM		
MON	MONUMENT		
N	NORTH		
NB	NORTHBOUND		
NC	NORMAL CROWN		
NO	NUMBER		
NOM	NOMINAL		
OD	OUTSIDE DIAMETER		
OPT	OPTIONAL		
PAVT	PAVEMENT		
PC	POINT OF CURVATURE		
PCC	PORTLAND CEMENT CONCRETE		
PE	PRIVATE ENTRANCE		
PGL	PROFILE GRADE LINE		
PI	POINT OF INTERSECTION		
PL	PROPERTY LINE		
PLE	PERMANENT LIMITED EASEMENT		
PSI	POUNDS PER SQUARE INCH		
PSF	POUNDS PER SQUARE FOOT		
PT	POINT		
PT	POINT OF TANGENCY		
PVC	POINT OF VERTICAL CURVE		
PVI	POINT OF VERTICAL INTERSECTION		

GENERAL NOTES:

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE SEEDED, FERTILIZED, AND MULCHED AS DIRECTED BY THE ENGINEER. ALL OTHER DISTURBED AREAS SHALL BE SEEDED, FERTILIZED, AND MULCHED AT THE CONTRACTORS EXPENSE.

ALL CURB AND GUTTER RADII ARE MEASURED TO THE FLAG OF CURB UNLESS OTHERWISE NOTED.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

SAWCUTS AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS AND MAY BE ADJUSTED AT THE DISCRETION OF THE ENGINEER TO BETTER SUIT FIELD CONDITIONS

ASPHALTIC SURFACE/HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN PER THE PAVEMENT REPORT.

PLACE 4" HMA ROADS IN TWO LAYERS.
2.25" LOWER LAYER (3 MT58-28 S), 1.75" UPPER LAYER (4 MT 58-28 S)

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS, SHALL BE ADJUSTED TO FIT EXISTING FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

GRADING IS NOT ALLOWED IN DELINEATED WETLAND AREAS. DO NOT STORE EQUIPMENT OR MATERIAL IN ENVIRONMENTALLY SENSITIVE AREAS, WETLANDS OR WATERWAYS.

NUMBER, LOCATIONS, AND SPACING OF TEMPORARY AND PERMANENT SIGNS AND DEVICES AS SHOWN ON THE PLANS, SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

UTILITY CONTACTS 1706-04-61:

ATC MANAGEMENT, INC - ELECTRICITY -TRANSMISSION
ANTHONY MARCINIAK
W 234 N 2000 RIDGEVIEW PARKWAY CT
PO BOX 47
WAUKESHA, WI 53187-0047
(262) 506-6814
amarciniak@atcllc.com

ALLIANT ENERGY - ELECTRICITY
MARY MONTGOMERY
200 FIRST ST
CEDAR RAPIDS, IA 52401
(319) 786-4768
MaryMontgomery@alliantenergy.com

TDS TELECOM - COMMUNICATION LINE
JERRY MYERS
525 JUNCTION RD
MADISON, WI 53717
(608) 664-4404
jerry.myers@tdstelecom.com

WE ENERGIES - GAS/PETROLEUM
NICOLE SMULLEN
A299
333 W EVERETT ST
MILWAUKEE, WI 53203
(414) 221-5617
Nicole.SmulLEN@wecenergygroup.com

UTILITY CONTACTS 1706-04-62:

ALLIANT ENERGY - ELECTRICITY
MARY MONTGOMERY
200 FIRST ST
CEDAR RAPIDS, IA 52401
(319) 786-4768
MaryMontgomery@alliantenergy.com

BRODHEAD AIRPORT - AIRPORT FACILITY
MICHAEL WEEDEN
N3382 MONROE-SYLVESTER RD.
MONROE, WI 53566-9418
(608) 214-6652
blueleader@wekz.net

CHARTER COMMUNICATIONS - COMMUNICATION LINE
LUKAS LACROSSE
2701 DANIELS ST.
MADISON, WI 53718
(608) 709-1562 X 41562
Lukas.LaCrosse@charter.com

CITY OF BRODHEAD WATER AND LIGHT COMMISSION - ELECTRICITY
JEFF PETERSON
507 19TH STREET
PO BOX 227
BRODHEAD, WI 53520
(608) 897-2505
JpeterSON@brodheadwl.com

FRONTIER COMMUNICATIONS OF WI LLC - COMMUNICATION LINE
RUSS RYAN
118 DIVISION STREET
PLYMOUTH, WI 53073
(920) 583-3275
Russell.w.ryan@ftr.com

JUDA SANITARY DISTRICT - SEWER
JUNE KELLY
22934 MILL ST
JUDA, WI 53550
(608) 558-0708
jbugkelly8@gmail.com

TDS TELECOM - COMMUNICATION LINE
JERRY MYERS
525 JUNCTION RD
MADISON, WI 53717
(608) 664-4404
jerry.myers@tdstelecom.com

WE ENERGIES - GAS/PETROLEUM
NICOLE SMULLEN
A299
333 W EVERETT ST
MILWAUKEE, WI 53203
(414)221-5617
Nicole.SmulLEN@wecenergygroup.com

WISCONSIN DEPT OF NATURAL RESOURCES CONTACTS:

SHELLEY WARWICK
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711-5367
608-444-2835
Shelley.Warwick@wisconsin.gov

WISCONSIN DEPT OF TRANSPORTATION CONTACTS:

PROJECT MANAGER
MARC SCHWEIGER, PE
2101 WRIGHT ST
MADISON WI, 53704
608-245-2633
Marc.Schweiger@dot.wi.gov

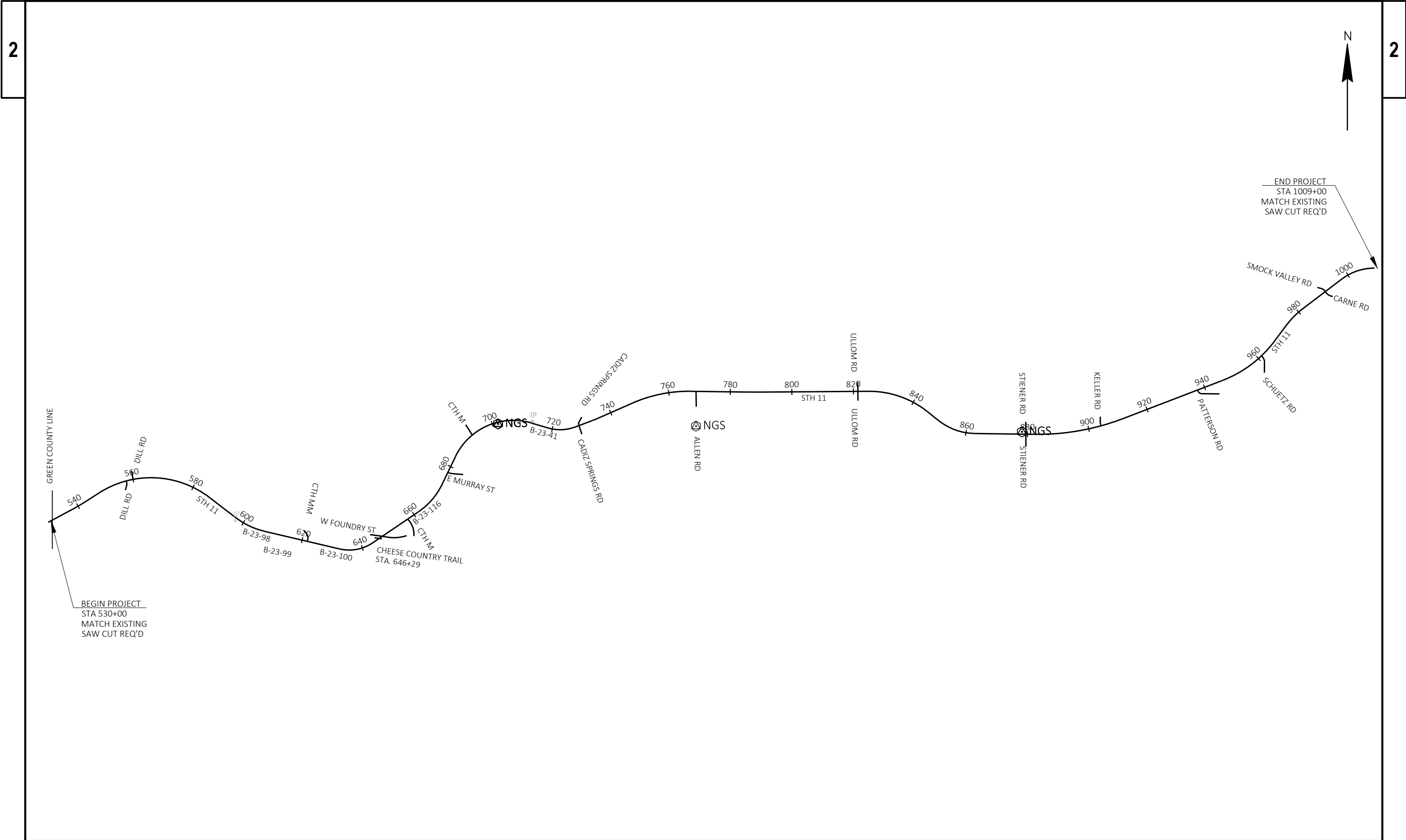
DESIGN ENGINEER
DELLA KOENIG, PE
2101 WRIGHT ST
MADISON, WI 53704
608-246-7963
della.koenig@dot.wi.gov



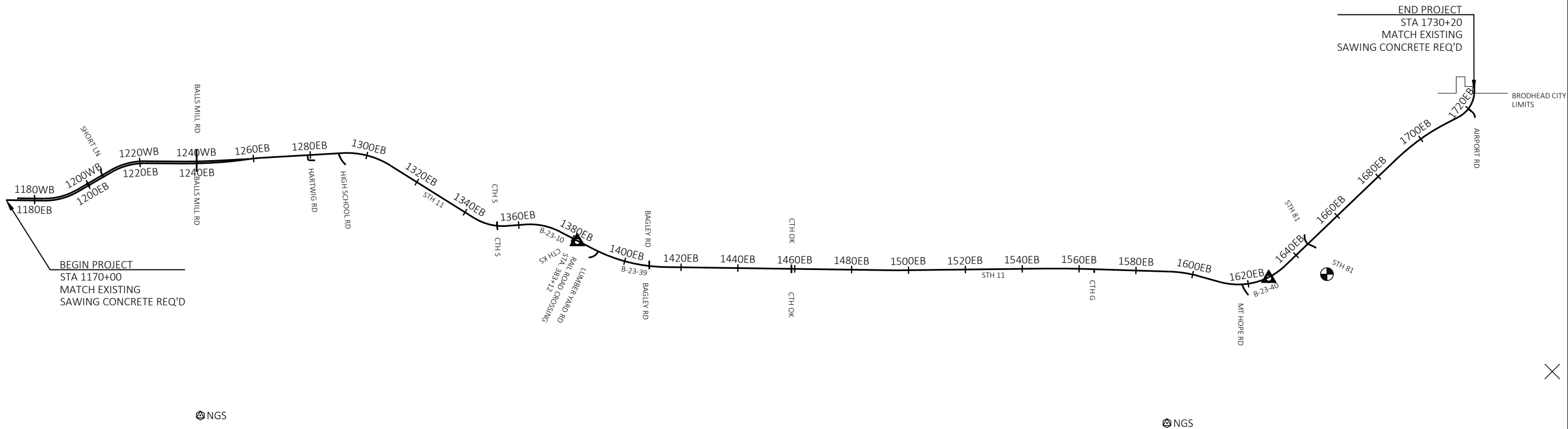
Dial 811 or (800)242-8511



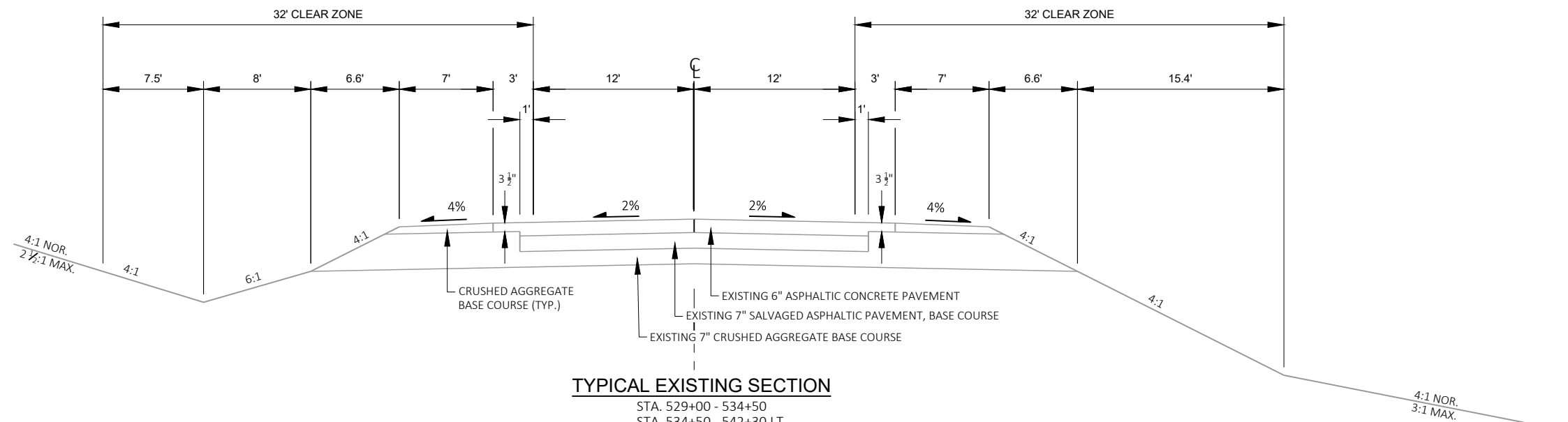
www.DiggersHotline.com



PROJECT NO: 1706-04-61	HWY: STH 11	COUNTY: GREEN	PROJECT OVERVIEW	SHEET	E
------------------------	-------------	---------------	------------------	-------	---

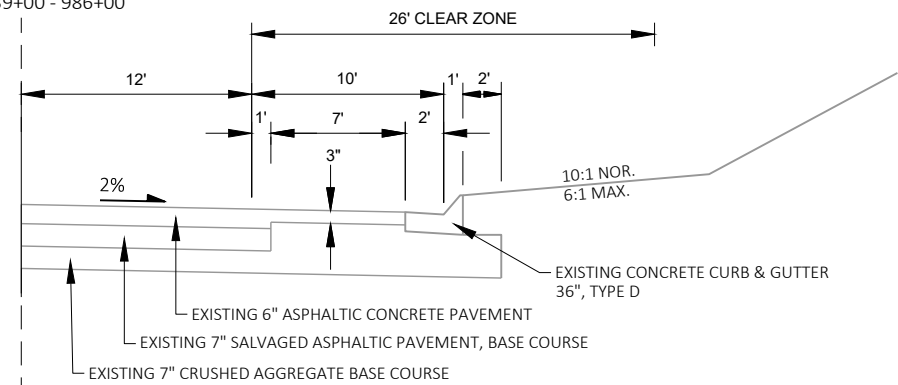


PROJECT NO: 1706-04-62	HWY: STH 11	COUNTY: GREEN	PROJECT OVERVIEW	SHEET	E
------------------------	-------------	---------------	------------------	-------	---



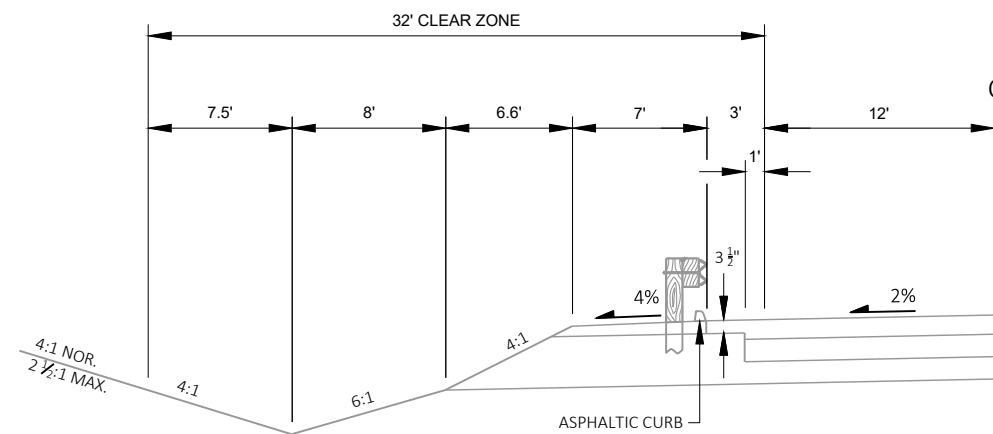
TYPICAL EXISTING SECTION

STA. 529+00 - 534+50
STA. 534+50 - 542+30 LT.
STA. 542+30 - 743+00
STA. 839+00 - 986+00



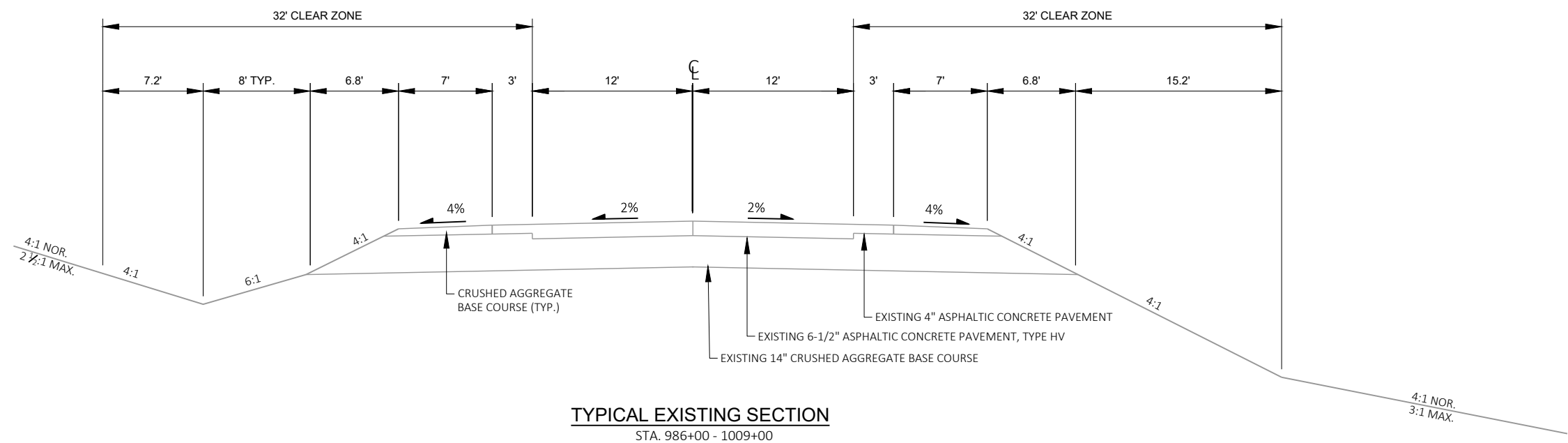
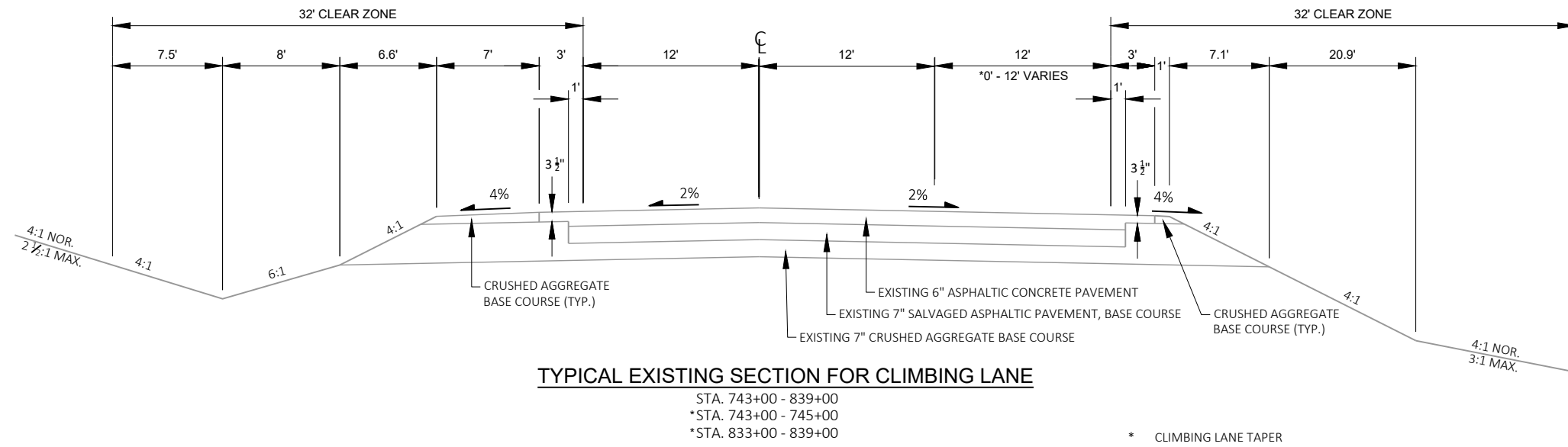
TYPICAL EXISTING HALF SECTION

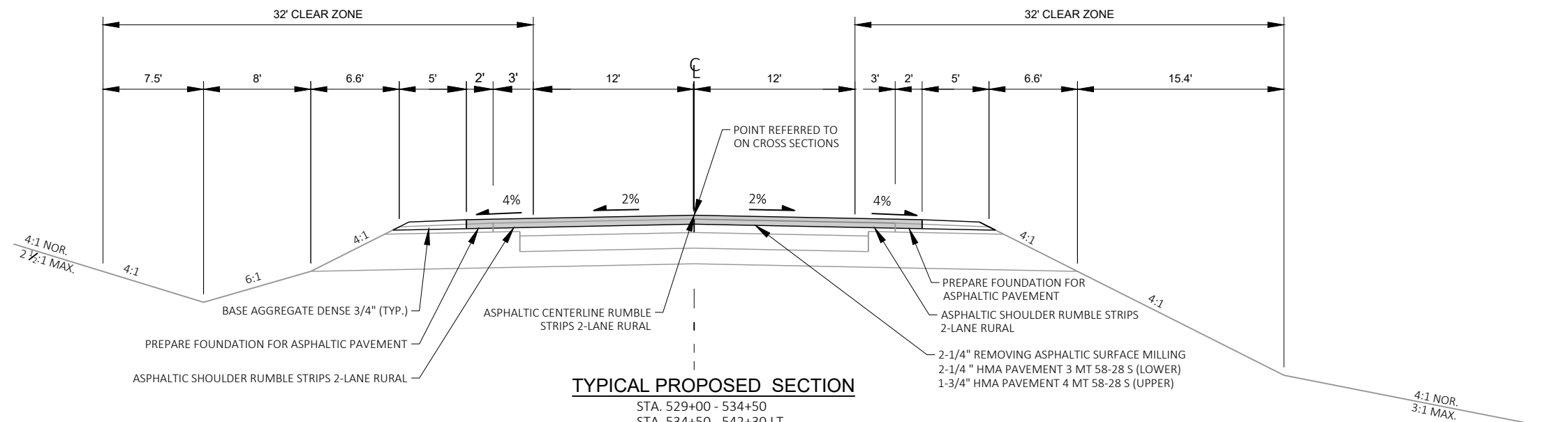
STA. 534+50 - 542+30 RT.



TYPICAL EXISTING SECTION

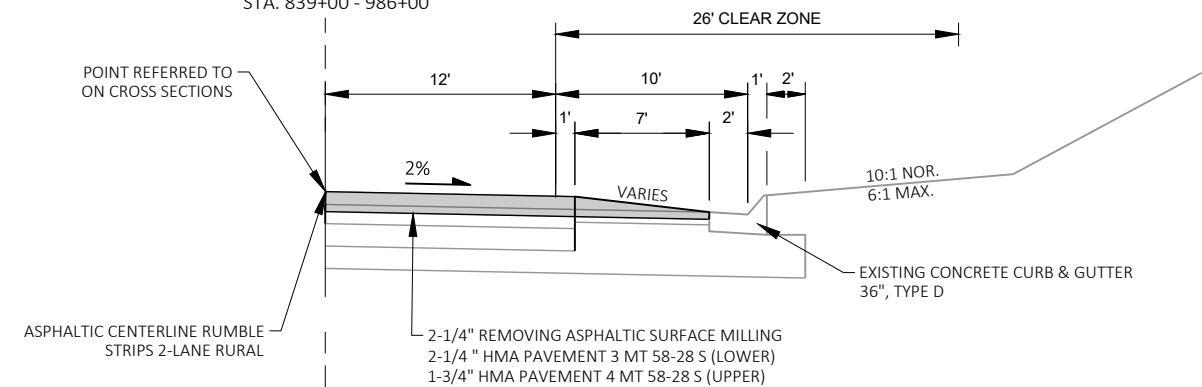
STA. 542+30 - 547+15





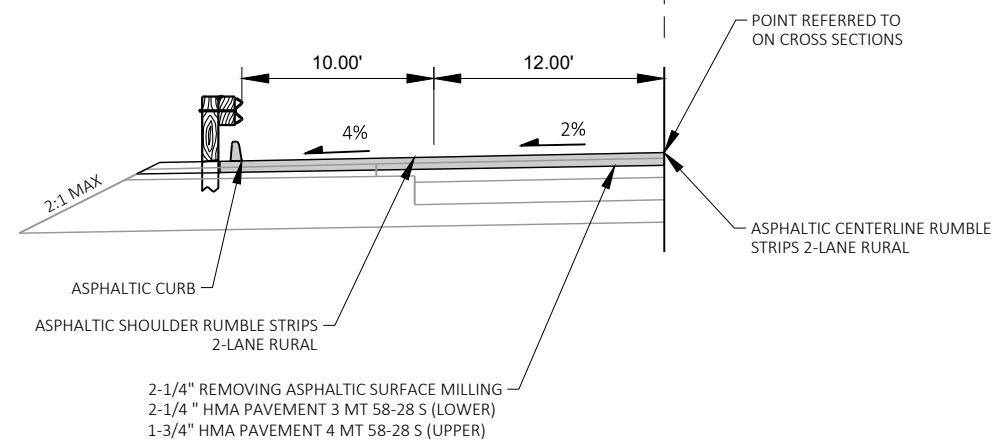
TYPICAL PROPOSED SECTION

STA. 529+00 - 534+50
STA. 534+50 - 542+30 LT.
STA. 542+30 - 743+00
STA. 839+00 - 986+00



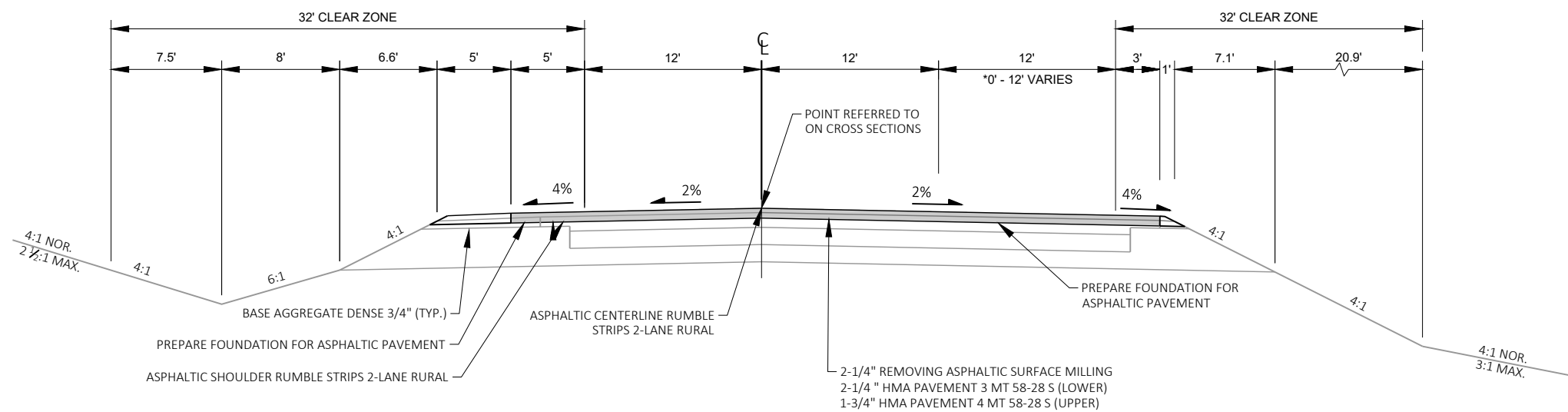
TYPICAL PROPOSED HALF SECTION

STA. 534+50 - 542+30 RT.



TYPICAL PROPOSED HALF SECTION

STA. 542+30 - 547+15 LT



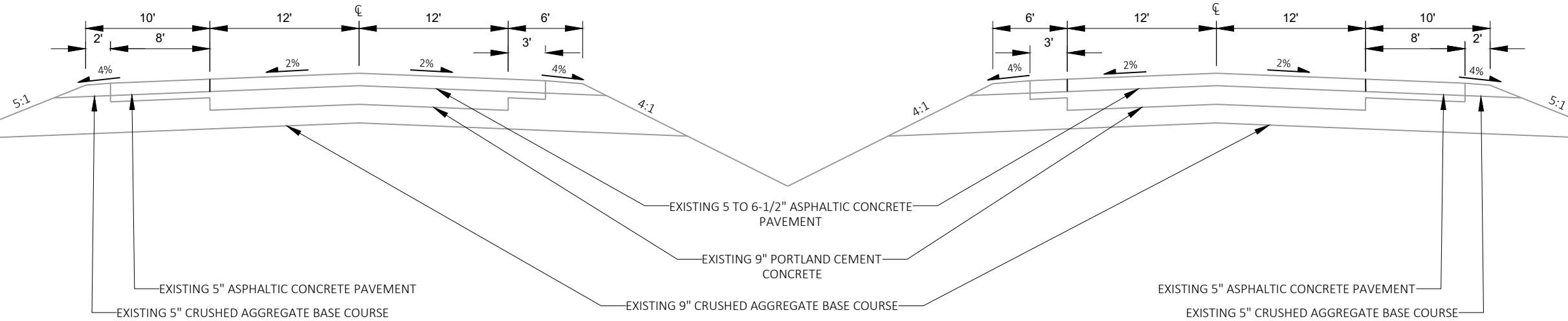
TYPICAL PROPOSED SECTION FOR CLIMBING LANE

STA. 743+00 - 839+00

*STA. 743+00 - 745+00

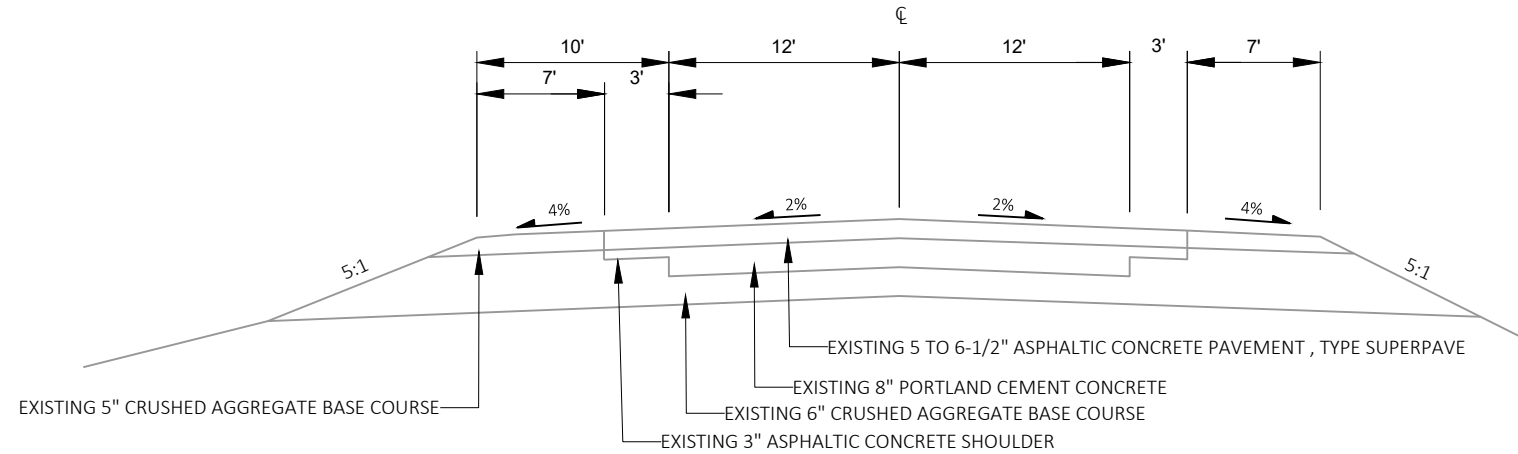
*STA. 833+00 - 839+00

* CLIMBING LANE TAPER



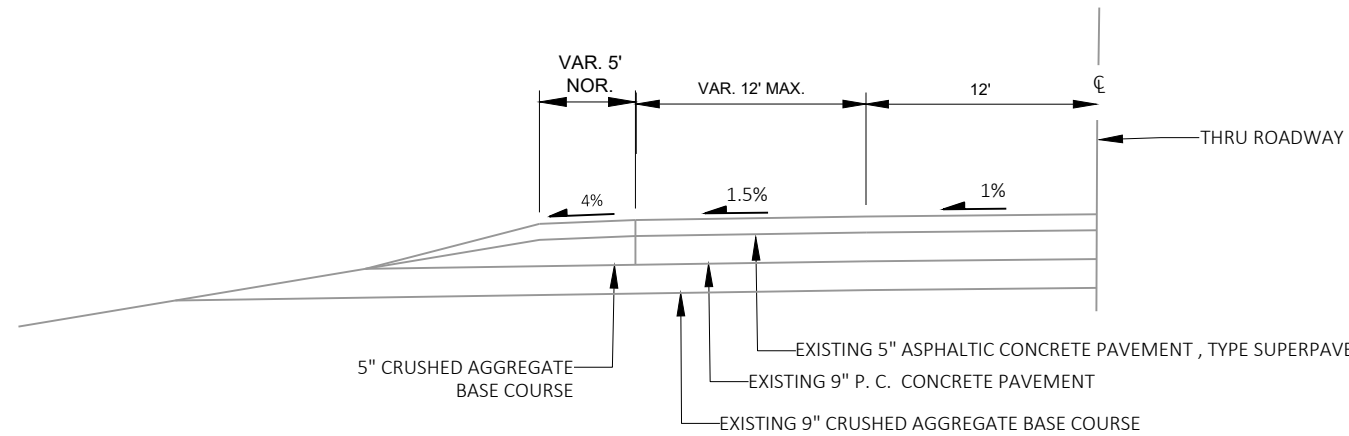
TYPICAL EXISTING SECTION

(4 LANE DIVIDED SECTION)
STA. 1170+00 TO STA. 1262+00



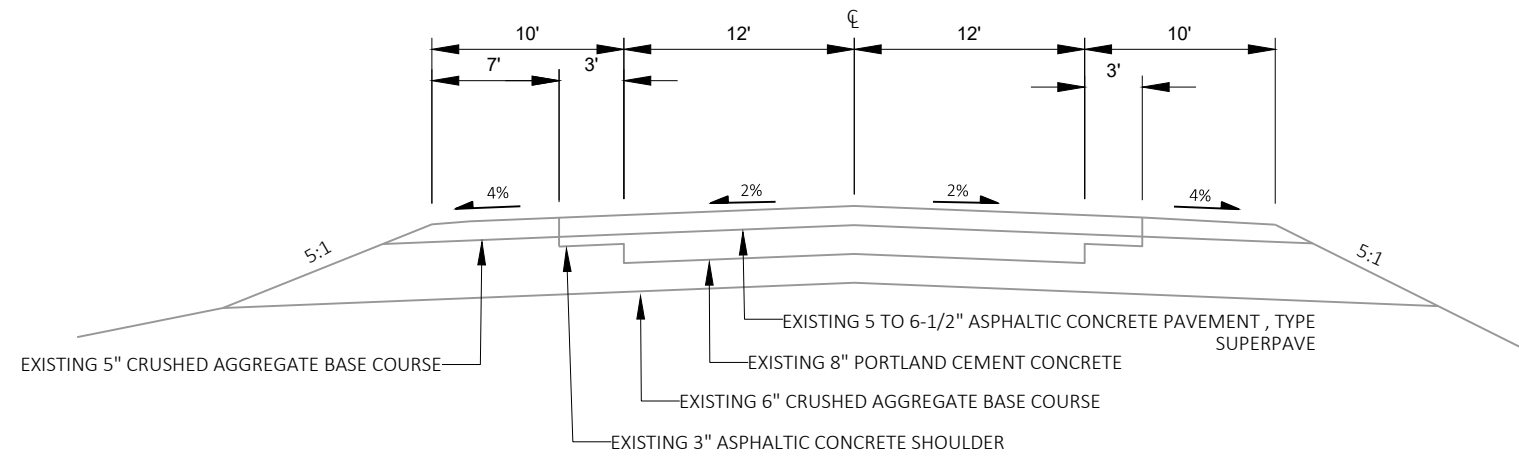
TYPICAL EXISTING SECTION

(2-LANE SECTION)
STA. 1262+00 TO STA. 1562+15



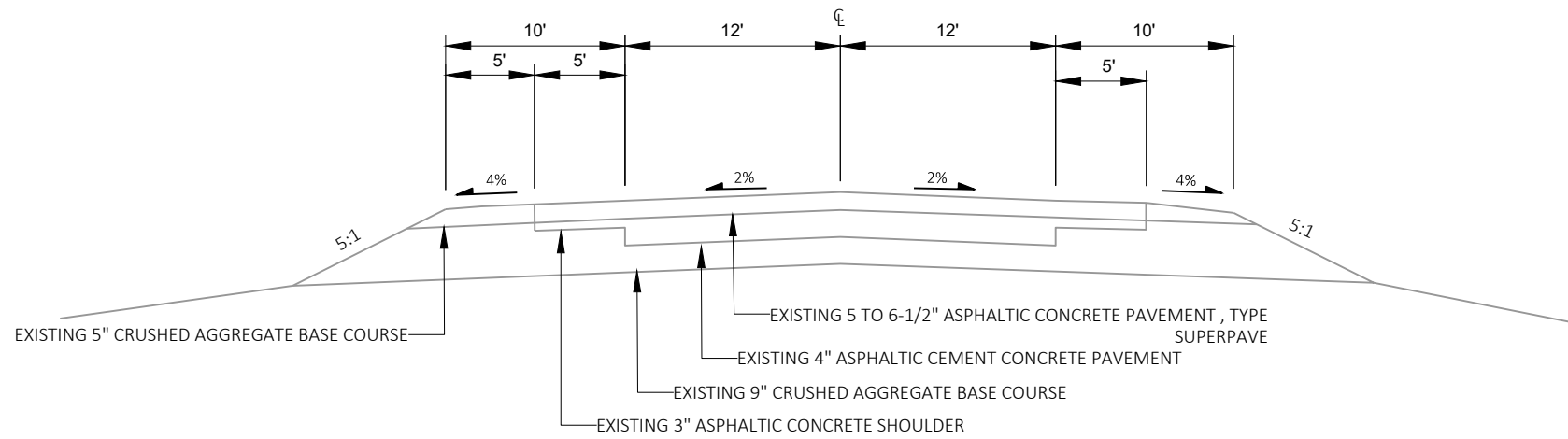
TYPICAL EXISTING SECTION FOR CLIMBING LANE

STA. 1483+00 TO STA. 1527+00



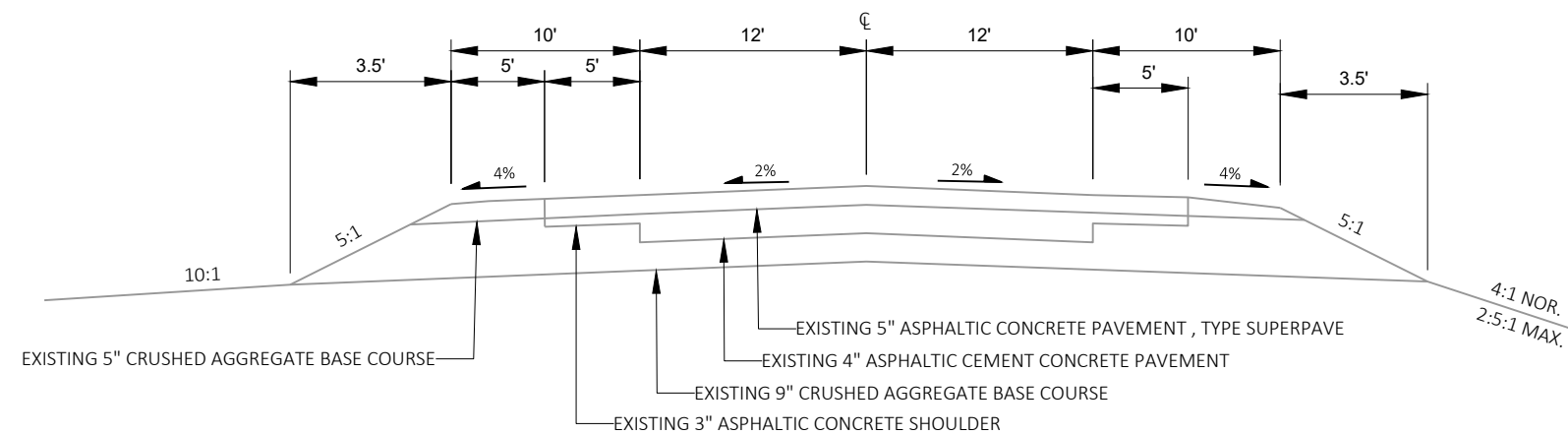
TYPICAL EXISTING SECTION

(2-LANE SECTION)
STA. 1562+15 TO STA. 1711+50



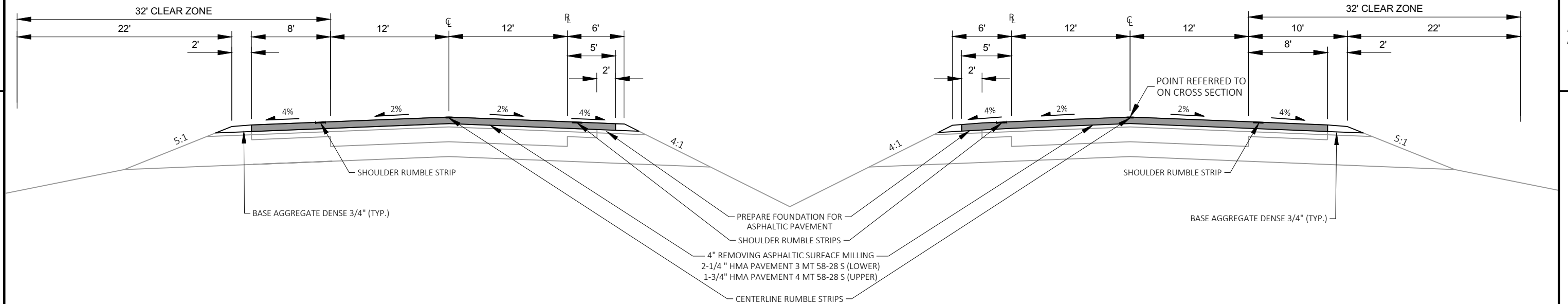
TYPICAL EXISTING SECTION

(2-LANE SECTION)
STA. 1711+50 TO STA. 1727+93

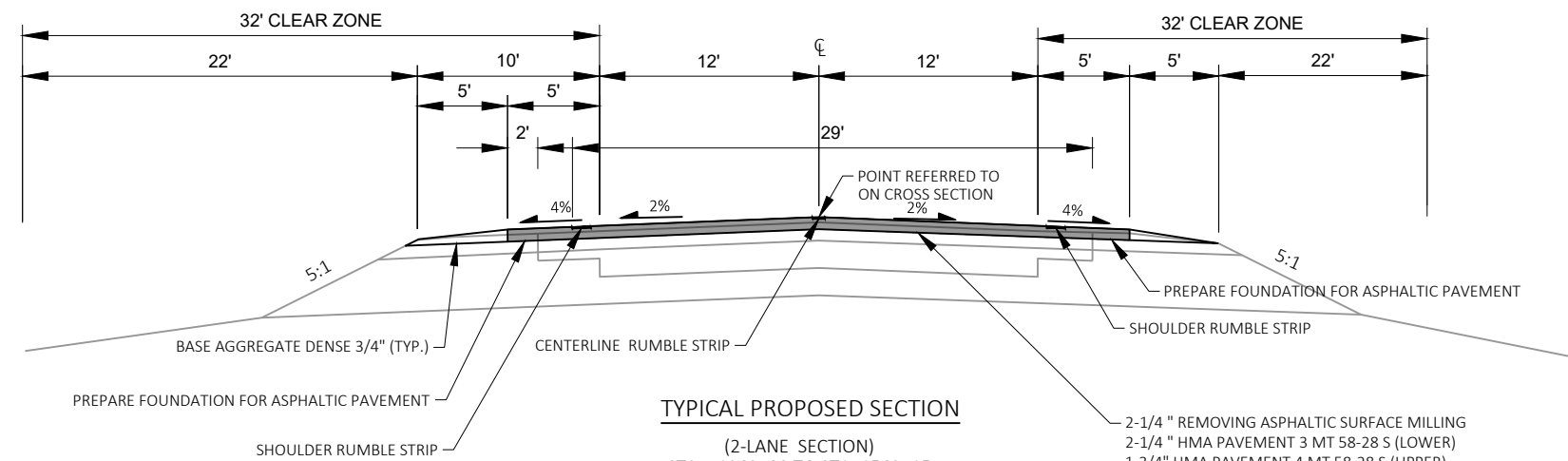


TYPICAL EXISTING SECTION

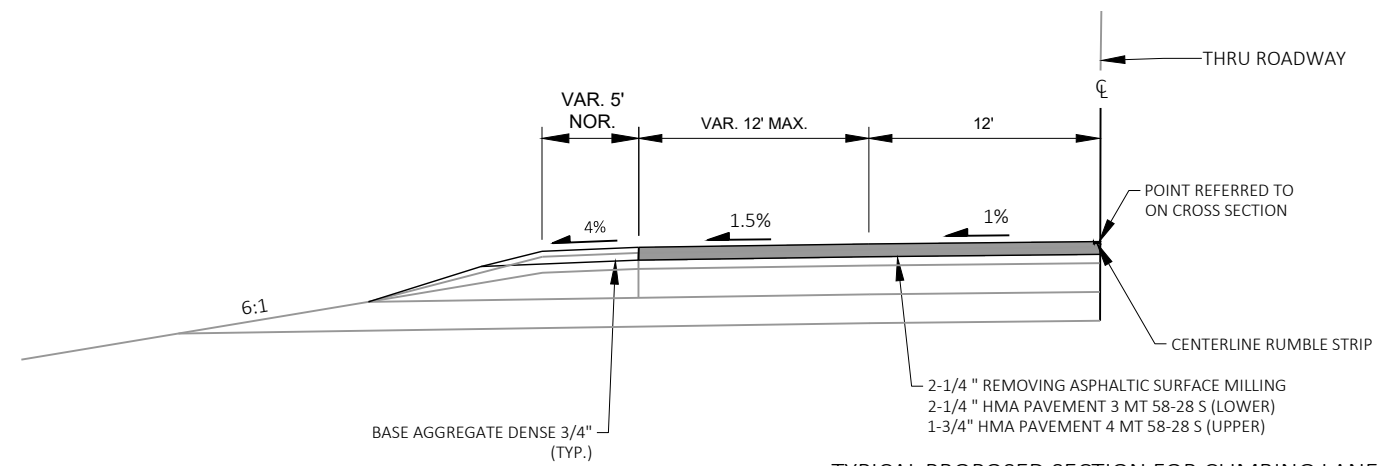
(2-LANE SECTION)
STA. 1727+93 TO STA. 1730+20



TYPICAL PROPOSED SECTION

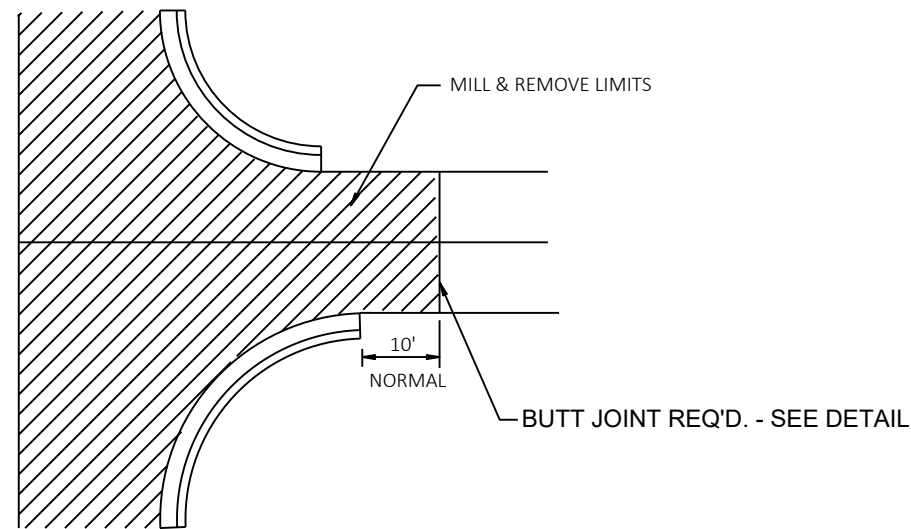
(4 LANE DIVIDED SECTION)
STA. 1170+00 TO STA. 1262+00

TYPICAL PROPOSED SECTION

(2-LANE SECTION)
STA. 1262+00 TO STA. 1562+15

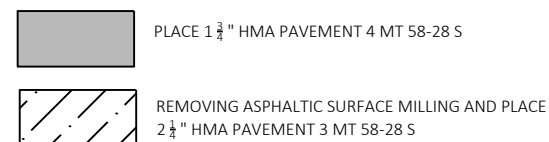
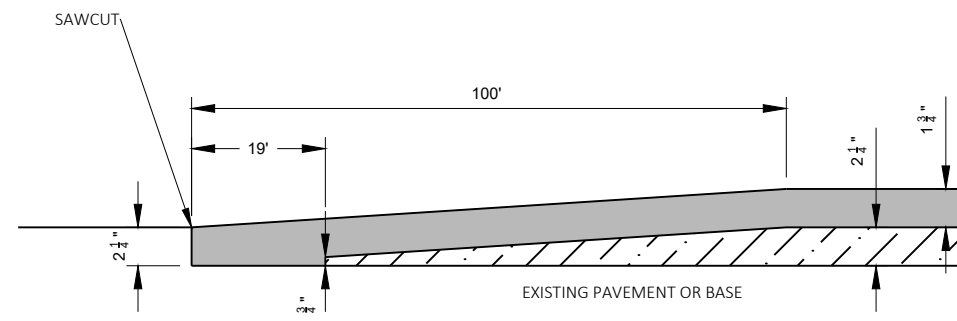
TYPICAL PROPOSED SECTION FOR CLIMBING LANE

STA. 1483+00 TO STA. 1527+00



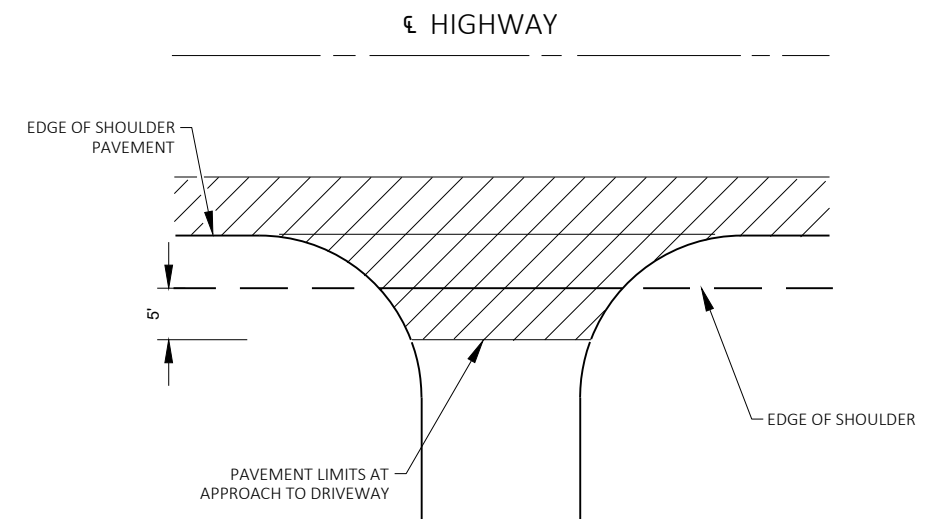
SIDEROAD DETAIL - CURB & GUTTER TO REMAIN

NOT TO SCALE



MAINLINE BUTT JOINT

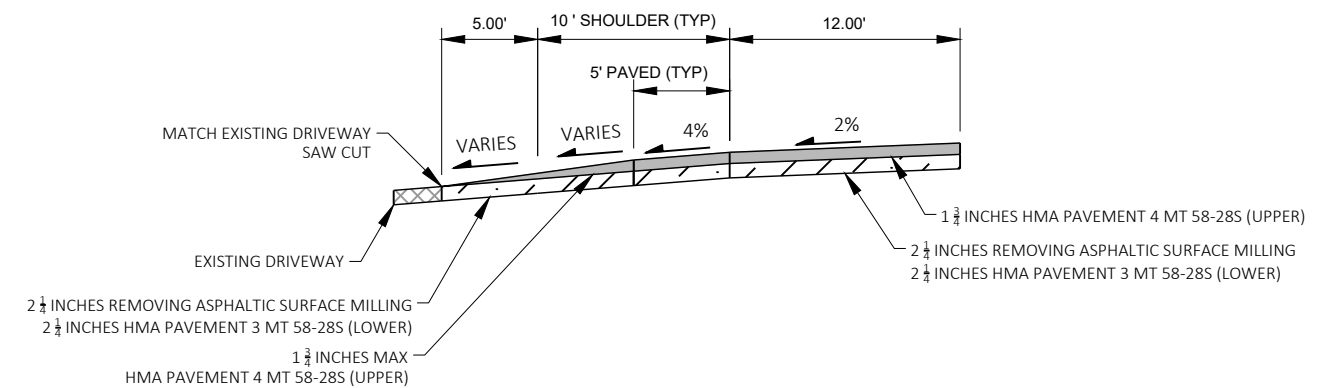
NOT TO SCALE



PLAN VIEW

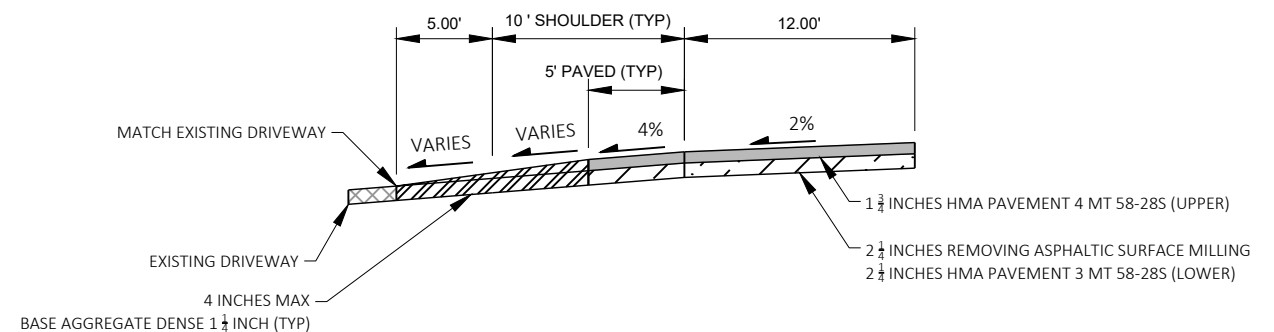
RURAL DRIVEWAY

INTERSECTION DETAIL



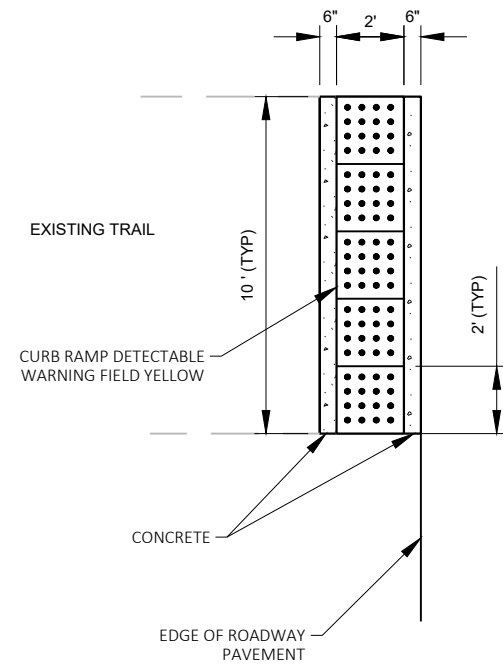
RURAL ENTRANCE WITH PAVED SURFACE

TYPICAL



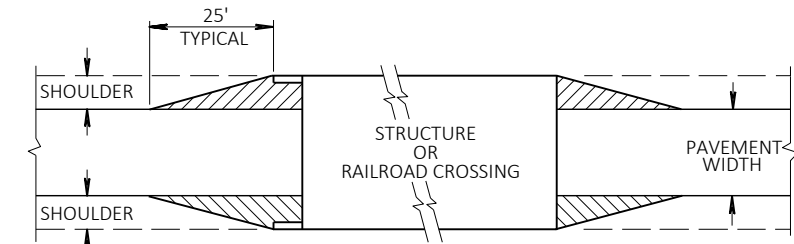
RURAL ENTRANCE WITH AGGREGATE SURFACE

TYPICAL



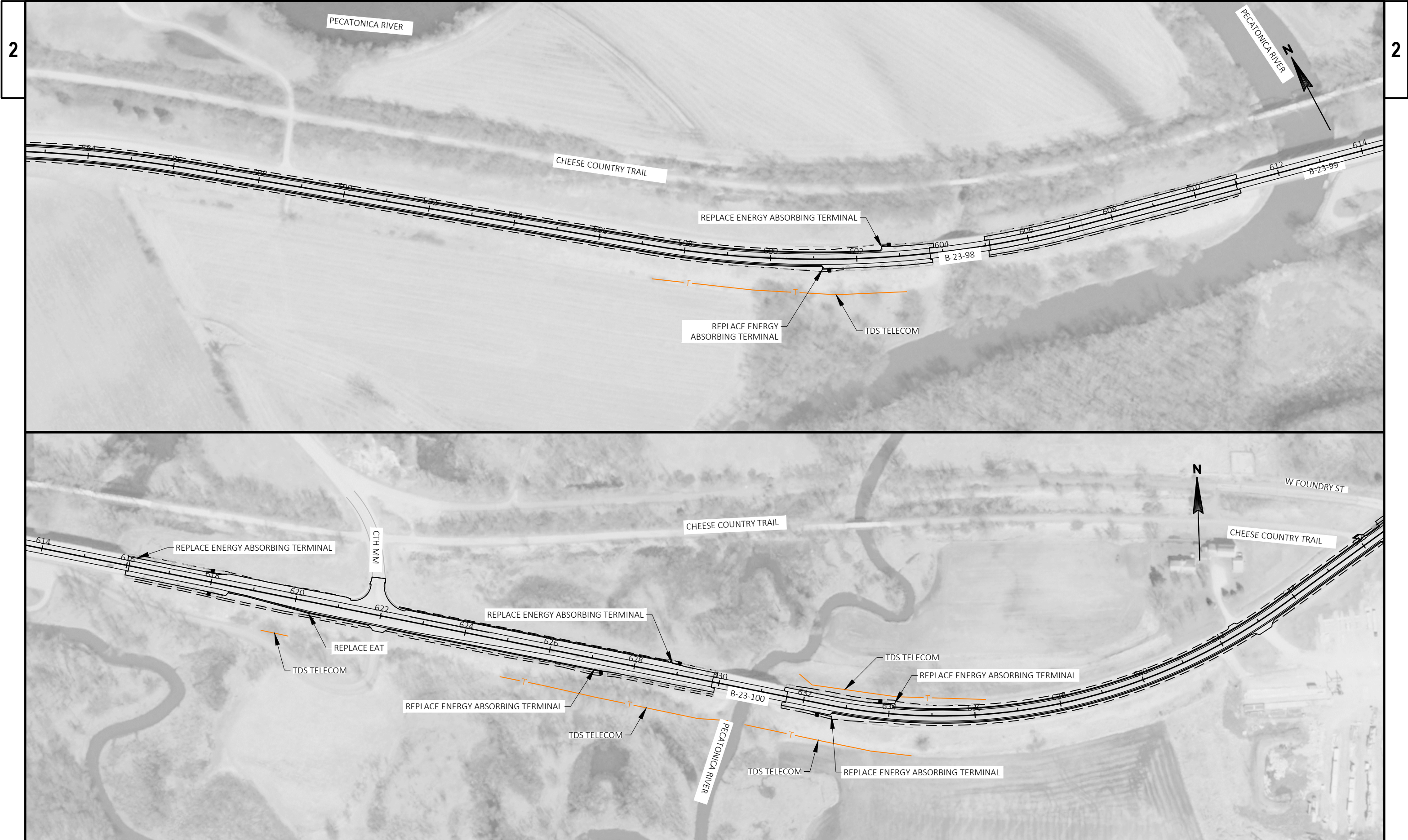
DETECTABLE WARNING FIELD

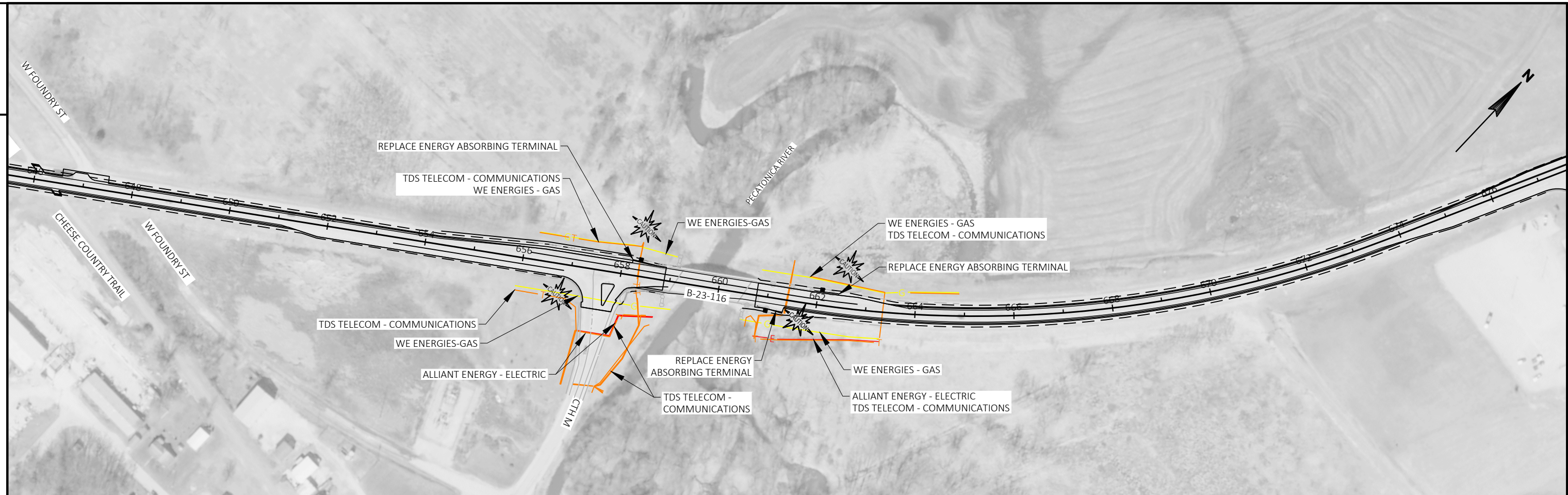
(SEE PLAN FOR MORE DETAIL)



DETAIL FOR ASPHALTIC SURFACE TAPERS AT STRUCTURES AND R.R. CROSSINGS







PROJECT NO: 1706-04-61	HWY: STH 11	COUNTY: GREEN	PLAN	SHEET	E
------------------------	-------------	---------------	------	-------	---







2

2

PROJECT NO: 1706-04-61	HWY: STH 11	COUNTY: GREEN	PLAN	SHEET	E
------------------------	-------------	---------------	------	-------	---



PROJECT NO: 1706-04-61	HWY: STH 11	COUNTY: GREEN	PLAN	SHEET	E
------------------------	-------------	---------------	------	-------	---

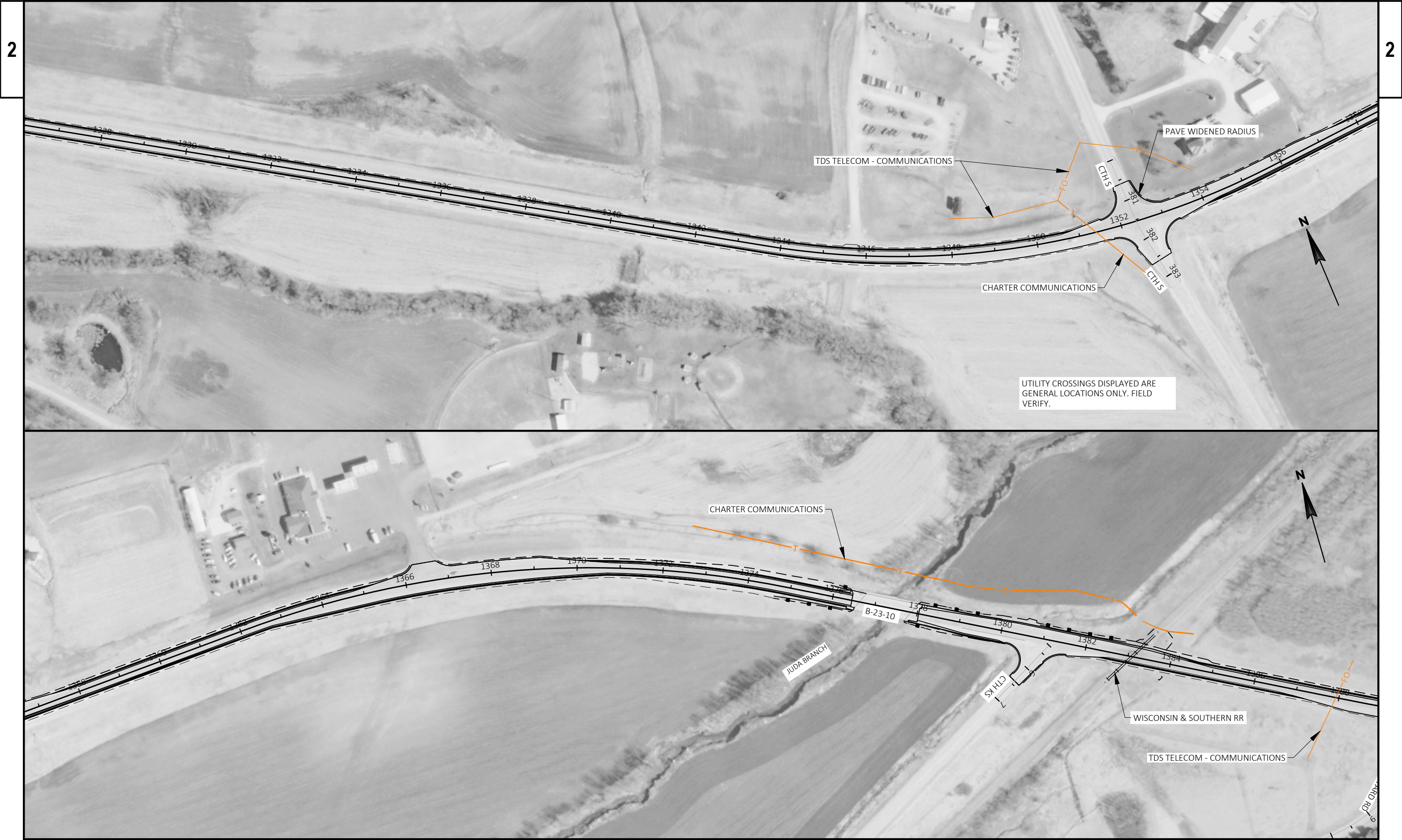


PROJECT NO: 1706-04-62	HWY: STH 11	COUNTY: GREEN	PLAN	SHEET	E
------------------------	-------------	---------------	------	-------	---



PROJECT NO: 1706-04-62	HWY: STH 11	COUNTY: GREEN	PLAN	SHEET	E
------------------------	-------------	---------------	------	-------	---







PROJECT NO: 1706-04-62	HWY: STH 11	COUNTY: GREEN	PLAN	SHEET	E
------------------------	-------------	---------------	------	-------	---





PROJECT NO: 1706-04-62	HWY: STH 11	COUNTY: GREEN	PLAN	SHEET	E
------------------------	-------------	---------------	------	-------	---







REMOVALS

					204.0120	204.0130		
					REMOVING	REMOVING CURB		
					ASPHALTIC SURFACE			
					MILLING			
CATEGORY	STATION	TO	STATION	LOCATION	SY	LF	REMARKS	
0010	530+00	-	603+70	-61.00	28,694	61		
	605+10	-	610+98	-61.00	3,010	-		
	616+06	-	629+84	-61.00	8,008	-		
	631+60	-	658+89	-61.00	12,235	-		
	660+81	-	716+80	-61.00	25,603	-		
	718+25	-	1009+00	-61.00	131,369	65		
0010	1170+00	-	1376+50	-62.00	114,618	-		
	1378+09	-	1620+56	-62.00	104,658	-		
	1730+00	-	1822+87	-62.00	47,034	-		
	1176+66			-62 Crossover	193	-		
	1183+05			-62 Crossover	193	-		
	1206+05			-62 Crossover	463	-		
	1217+55			-62 Crossover	193	-		
	1227+48			-62 Crossover	193	-		
	1239+91			-62 Crossover	463	-		
	1253+43			-62 Crossover	57	-		
	TOTAL 0010					476,986	127	

BASE COURSE ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH	BASE AGGREGATE DENSE 1 1/4-INCH	
0010	530+00	-	534+44	RT	43.1	-	-61
	530+00	-	542+23	LT	53.7	26.9	-61
	542+26	-	557+03	RT	141.8	-	-61
	547+01	-	602+57	LT	558.8	65.4	-61
	557+03	-	558+40	RT	376.9	-	-61
	601+00	-	618+33	RT	-	26.0	-61
	618+33	-	627+10	RT	107.7	13.5	-61
	627+10	-	632+71	RT	-	43.4	-61
	602+57	-	621+25	LT	41.3	20.0	-61
	621+25	-	628+85	LT	42.1	10.2	-61
	632+71	-	656+88	RT	92.9	11.2	-61
	628+85	-	656+88	LT	66.1	66.3	-61
	656+88	-	661+34	RT	-	7.5	-61
	656+88	-	662+43	LT	-	58.6	-61
	661+34	-	677+06	RT	152.3	3.2	-61
	662+43	-	671+84	LT	234.9	-	-61
	678+55	-	715+03	RT	353.0	-	-61
	693+30	-	715+64	LT	230.2	-	-61
	719+49	-	728+10	RT	87.8	-	-61
	720+80	-	728+31	LT	80.2	-	-61
	729+41	-	754+36	RT	242.6	-	-61
	754+36	-	759+91	RT	-	16.3	-61
	729+75	-	756+89	LT	257.6	-	-61
	756+89	-	764+88	LT	-	22.9	-61
	759+91	-	768+17	RT	70.9	-	-61
	764+88	-	820+88	LT	447.4	17.8	-61
	769+47	-	790+54	RT	206.3	231.1	-61
	790+54	-	820+69	RT	277.6	105.2	-61
	821+99	-	878+67	RT	538.7	-	-61
	822+18	-	878+86	LT	538.0	-	-61
	879+97	-	936+90	RT	545.1	-	-61
	880+17	-	903+55	LT	220.4	-	-61
	904+90	-	990+31	LT	823.1	-	-61
	938+18	-	960+55	RT	214.4	-	-61
	861+83	-	990+14	RT	357.4	-	-61
	991+44	-	1009+00	RT	168.8	-	-61
	991+81	-	1009+00	LT	166.0	-	-61
	UNDISTRIBUTED				200.0	200.0	-61

BASE COURSE ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	305.0110	305.0120	REMARKS
					BASE AGGREGATE DENSE 3/4-INCH	BASE AGGREGATE DENSE 1 1/4-INCH	
0010	CONTINUED						
	1170+00	-	1239+71	RT	307.4	-	-62
	1170+00	-	1239+70	LT	455.6	-	-62
	1240+12	-	1260+00	RT	88.4	-	-62
	1240+12	-	1351+56	LT	170.1	-	-62
	1172+02	-	1260+00	WB RT	515.7	-	-62
	1172+02	-	1230+70	WB LT	443.6	-	-62
	1260+00	-	1278+33	RT	171.3	-	-62
	1260+00	-	1351+56	LT	567.5	-	-62
	1279+62	-	1289+35	RT	82.1	-	-62
	1290+72	-	1351+77	RT	575.9	-	-62
	1353+35	-	1376+52	RT	272.8	-	-62
	1352+47	-	1366+21	LT	116.0	-	-62
	1366+76	-	1376+38	LT	125.0	-	-62
	1377+73	-	1380+14	RT	17.7	-	-62
	1377+98	-	1408+17	LT	320.7	-	-62
	1381+59	-	1389+24	RT	33.6	-	-62
	1390+61	-	1408+15	RT	156.9	-	-62
	1409+47	-	1458+24	LT	461.7	-	-62
	1409+42	-	1458+10	RT	460.3	-	-62
	1459+54	-	1620+59	LT	1,540.4	-	-62
	1459+39	-	1564+58	RT	1,011.4	-	-62
	1565+87	-	1581+76	RT	144.5	-	-62
	1582+27	-	1617+23	RT	339.4	-	-62
	1618+63	-	1620+59	RT	25.0	-	-62
	1622+91	-	1625+24	LT	28.9	-	-62
	1622+91	-	1646+51	RT	253.9	-	-62
	1625+64	-	1644+91	LT	205.4	-	-62
	1646+55	-	1719+12	RT	690.8	-	-62
	1646+36	-	1730+21	LT	786.5	-	-62
	1720+33	-	1730+21	RT	95.1	-	-62
	UNDISTRIBUTED				200.0	200.0	-62
	TOTAL 0010					18,601.0	1,146.0

ASPHALTIC ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	455.0605	460.6223	460.6224	REMARKS
					TACK COAT GAL	HMA PAVEMENT 3 MT 58-28 S TON	HMA PAVEMENT 4 MT 58-28 S TON	
0010	530+00	-	603+70	-61.00	3,740	2,992	2,992	ROADWAY
	605+10	-	610+98	-61.00	421	337	337	ROADWAY
	616+06	-	629+84	-61.00	1,073	858	858	ROADWAY
	631+60	-	658+89	-61.00	1,551	1,241	1,241	ROADWAY
	660+81	-	716+80	-61.00	3,063	2,450	2,450	ROADWAY
	850+38	-	853+22	-61.00	59	47	47	ROADWAY
	718+25	-	1009+00	-61.00	16,711	13,368	13,368	ROADWAY
	735+61	-	738+52	-61.00	50	40	40	ROADWAY
	1170+00	-	1376+50	-62.00	16,125	12,900	12,900	ROADWAY
	1378+09	-	1620+56	-62.00	13,355	10,684	10,684	ROADWAY
	1622+87	-	1730+21	-62.00	6,012	4,810	4,810	ROADWAY
	1176+66	-		-62 Crossover	27	22	22	ROADWAY
	1183+05	-		-62 Crossover	27	22	22	ROADWAY
	1206+05	-		-62 Crossover	65	52	52	ROADWAY
	1217+55	-		-62 Crossover	27	22	22	ROADWAY
	1227+48	-		-62 Crossover	27	22	22	ROADWAY
	1239+91	-		-62 Crossover	65	52	52	ROADWAY
	1253+43	-		-62 Crossover	8	6	6	ROADWAY
	TOTAL 0010				62,407	49,926	49,926	

0020	530+00	-	534+41	-61 RT	17	13	13	SHOULDERS
	530+00	-	542+22	-61 LT	42	34	34	SHOULDERS
	542+26	-	555+94	-61 RT	42	34	34	SHOULDERS
	547+04	-	602+57	-61 LT	176	141	141	SHOULDERS
	559+11	-	601+20	-61 RT	153	122	122	SHOULDERS
	618+43	-	627+28	-61 RT	28	22	22	SHOULDERS
	622+38	-	628+95	-61 LT	20	16	16	SHOULDERS
	632+71	-	651+39	-61 RT	70	56	56	SHOULDERS
	634+10	-	658+20	-61 LT	91	73	73	SHOULDERS
	661+38	-	674+13	-61 RT	48	38	38	SHOULDERS
	663+45	-	691+22	-61 LT	86	69	69	SHOULDERS
	679+13	-	715+03	-61 RT	127	102	102	SHOULDERS
	696+26	-	715+66	-61 LT	60	48	48	SHOULDERS
	719+50	-	725+21	-61 RT	21	17	17	SHOULDERS
	720+80	-	727+72	-61 LT	21	17	17	SHOULDERS
	730+03	-	744+98	-61 RT	51	41	41	SHOULDERS
	732+63	-	756+89	-61 LT	75	60	60	SHOULDERS
	759+91	-	765+28	-61 RT	16	13	13	SHOULDERS
	764+88	-	820+27	-61 LT	172	137	137	SHOULDERS
	770+05	-	790+54	-61 RT	64	51	51	SHOULDERS
	792+32	-	820+69	-61 RT	88	70	70	SHOULDERS
	821+99	-	875+51	-61 RT	164	131	131	SHOULDERS
	825+06	-	877+95	-61 LT	166	133	133	SHOULDERS
	880+58	-	934+13	-61 RT	196	157	157	SHOULDERS
	881+24	-	902+81	-61 LT	66	53	53	SHOULDERS
	906+02	-	989+57	-61 LT	259	207	207	SHOULDERS
	938+77	-	959+83	-61 RT	78	62	62	SHOULDERS
	962+29	-	989+24	-61 RT	100	80	80	SHOULDERS
	992+06	-	1009+00	-61 RT	62	50	50	SHOULDERS
	992+94	-	1009+00	-61 LT	50	40	40	SHOULDERS

CONTINUED

ASPHALTIC ITEMS

CATEGORY	STATION	TO	STATION	LOCATION	455.0605	460.6223	460.6224	REMARKS
					TACK COAT GAL	HMA PAVEMENT 3 MT 58-28 S TON	HMA PAVEMENT 4 MT 58-28 S TON	
0020	1170+00	-	1205+41	-62 RT MEDIAN	104	83	83	SHOULDERS
	1173+56	-	1205+62	-62 LT MEDIAN	98	79	79	SHOULDERS
	1206+92	-	1239+20	-62 RT MEDIAN	100	80	80	SHOULDERS
	1206+66	-	1239+41	-62 LT MEDIAN	103	82	82	SHOULDERS
	1240+67	-	1256+21	-62 RT MEDIAN	48	38	38	SHOULDERS
	1240+36	-	1256+21	-62 LT MEDIAN	48	39	39	SHOULDERS
	1260+38	-	1276+44	-62 RT	49	39	39	SHOULDERS
	1260+60	-	1350+86	-62 LT	280	224	224	SHOULDERS
	1280+32	-	1286+46	-62 RT	18	15	15	SHOULDERS
	1291+43	-	1347+51	-61 RT	174	139	139	SHOULDERS
	1354+00	-	1374+62	-62 RT	64	51	51	SHOULDERS
	1357+40	-	1356+27	-62 LT	24	19	19	SHOULDERS
	1370+09	-	1375+90	-62 LT	18	14	14	SHOULDERS
	1378+58	-	1380+14	-62 RT	4	3	3	SHOULDERS
	1382+35	-	1387+21	-62 RT	15	12	12	SHOULDERS
	1391+22	-	1405+50	-62 RT	44	35	35	SHOULDERS
	1384+39	-	1407+42	-62 LT	71	57	57	SHOULDERS
	1409+98	-	1455+15	-62 RT	140	112	112	SHOULDERS
	1412+67	-	1457+51	-62 LT	139	111	111	SHOULDERS
	1459+96	-	1561+69	-62 RT	316	253	253	SHOULDERS
	1462+41	-	1562+34	-62 LT	310	248	248	SHOULDERS
	1566+51	-	1579+37	-62 RT	39	32	32	SHOULDERS
	1568+21	-	1578+98	-62 LT	32	26	26	SHOULDERS
	1583+12	-	1614+60	-62 RT	97	78	78	SHOULDERS
	1584+64	-	1613+94	-62 LT	90	72	72	SHOULDERS
	1624+14	-	1640+95	-62 RT	49	39	39	SHOULDERS
	1626+68	-	1644+30	-62 LT	54	43	43	SHOULDERS
	1647+57	-	1716+35	-62 RT	213	171	171	SHOULDERS
	1650+58	-	1716+95	-62 LT	205	164	164	SHOULDERS
	1720+90	-	1730+21	-62 RT	29	23	23	SHOULDERS
	1722+91	-	1730+21	-62 LT	22	18	18	SHOULDERS
	TOTAL 0020				5,608	4,487	4,487	

PROJECT TOTAL					68015	54413	54413	
---------------	--	--	--	--	-------	-------	-------	--

RUMBLE STRIPS

CATEGORY	STATION	TO	STATION	LOCATION	465.0425	465.0475	REMARKS
					ASPHALTIC SHOULDER RUMBLE STRIPS 2- LANE RURAL	ASPHALT CENTERLINE RUMBLE STRIPS 2- LANE RURAL	
					LF	LF	
0020	530+00	-	673+58	LT	12,379	11,390	-61
	673+58	-	679+53	LT	595	-	TYPE 2 SHOULDER RUMBLE STRIP
	680+16	-	1009+00	LT	28,205	22,757	-61
	530+00	-	689+06	RT	11,334	-	-61
	689+06	-	696+35	RT	729	-	TYPE 2 SHOULDER RUMBLE STRIP
	696+35	-	743+00	RT	3,474	-	-61
	743+00	-	747+81	RT	481	-	TYPE 2 SHOULDER RUMBLE STRIP
	748+50	-	764+67	RT	1,617	-	-61
	770+97	-	792+21	RT	2,124	-	TYPE 2 SHOULDER RUMBLE STRIP
	792+21	-	1009+00	RT	18,655	-	-61
	1170+00	-	1730+21		112,283	64,441	-62
	TOTAL 0020				191,876	98,588	

TRAIL CROSSING

CATEGORY	STATION	602.0405	602.0505	REMARKS
		CONCRETE SIDEWALK 4-INCH	CURB RAMP DETECTABLE WARNING FIELD YELLOW	
		SF	SF	
0010	646+29	60	20	
TOTAL 0010		60	20	

BEAM GUARD

CATEGORY	STATION	TO	STATION	LOCATION	614.0010	614.0305	614.0370	614.0400	614.0920	614.0925	REMARKS
					BARRIER SYSTEM GRADING SHAPING FINISHING	STEEL PLATE BEAM GUARD CLASS A	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL	ADJUSTING STEEL PLATE BEAM GUARD	SALVAGED RAIL	SALVAGED GUARDRAIL END TREATMENTS	
					EACH	LF	EACH	LF	LF	EACH	
0010	542+23			LT	-	-	-	25.0	12.5	1.0	-61
	547+01			LT	-	-	-	25.0	12.5	1.0	-61
	601+20			RT	-	-	-	25.0	12.5	1.0	-61
	602+59			LT	-	-	-	25.0	12.5	1.0	-61
	618+32			LT	-	-	-	25.0	12.5	1.0	-61
	618+33			RT	-	-	-	25.0	12.5	1.0	-61
	627+10			RT	-	-	-	25.0	12.5	1.0	-61
	628+85			LT	-	-	-	25.0	12.5	1.0	-61
	632+71			RT	-	-	-	25.0	12.5	1.0	-61
	634+12			LT	-	-	-	25.0	12.5	1.0	-61
	658+20			LT	-	-	-	25.0	12.5	1.0	-61
	661+34			RT	-	-	-	25.0	12.5	1.0	-61
	662+42			LT	-	-	-	25.0	12.5	1.0	-61
	754+36			RT	-	-	-	25.0	12.5	1.0	-61
	756+89			LT	-	-	-	25.0	12.5	1.0	-61
	759+91			RT	-	-	-	25.0	12.5	1.0	-61
	764+88			LT	-	-	-	25.0	12.5	1.0	-61
	789+82			RT	-	-	-	25.0	12.5	1.0	-61
	790+32	-	791+04	RT	-	75	-	25.0	-	-	-61
	792+32			RT	-	-	-	25.0	12.5	1.0	-61
	UNDISTRIBUTED				-	75	-				
	TOTAL 0010				0	150	0	500.0	237.5	19.0	
											-61
0020	542+23			LT	1	-	1	-	-	-	-61
	547+01			LT	1	-	1	-	-	-	-61
	601+20			RT	1	-	1	-	-	-	-61
	602+59			LT	1	-	1	-	-	-	-61
	618+32			LT	1	-	1	-	-	-	-61
	618+33			RT	1	-	1	-	-	-	-61
	627+10			RT	1	-	1	-	-	-	-61
	628+85			LT	1	-	1	-	-	-	-61
	632+71			RT	1	-	1	-	-	-	-61
	634+12			LT	1	-	1	-	-	-	-61
	658+20			LT	1	-	1	-	-	-	-61
	661+34			RT	1	-	1	-	-	-	-61
	662+42			LT	1	-	1	-	-	-	-61
	754+36			RT	1	-	1	-	-	-	-61
	756+89			LT	1	-	1	-	-	-	-61
	759+91			RT	1	-	1	-	-	-	-61
	764+88			LT	1	-	1	-	-	-	-61
	789+82			RT	1	-	1	-	-	-	-61
	792+32			RT	1	-	1	-	-	-	-61
TOTAL 0020					19	0	19	0.0	0.0	0.0	

628- EROSION CONTROL I

CATEGORY	STATION	LOCATION	627.0200	628.1504	628.1520	628.2004	REMARKS
			MULCHING SY	SILT FENCE LF	MAINTENANCE LF	EROSION MAT CLASS I TYPE B SY	
0010	UNDISTRIBUTED	-61	500	250	250	250	
0010	UNDISTRIBUTED	-62	500	250	250	250	
TOTAL 0010			1,000	500	500	500	

EROSION CONTROL MOBILIZATION

CATEGORY	STATION TO	STATION	LOCATION	628.1905	628.1910	REMARKS
				MOBILIZATIONS EROSION CONTROL EACH	MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	
0010	530+00 -	1009+00	-61.00	1	1	
	1170+00 -	1730+21	-62.00	1	1	
TOTAL 0010				2	2	

TRAFFIC CONTROL

CATEGORY	STATION TO	STATION	LOCATION	643.0300	643.0310.S	643.0900	643.1050	REMARKS
				TRAFFIC CONTROL DRUMS DAY	TEMPORARY PORTABLE RUMBLE STRIPS LS	TRAFFIC CONTROL SIGNS DAY	TRAFFIC CONTROL SIGNS PCMS DAY	
0010	530+00 -	1009+00	-61	42	1	210	14	
0010	1170+00 -	1730+21	-62	42	1	200	14	
TOTAL 0010				84	2	410	28	

PAVEMENT MARKING

CATEGORY	STATION TO	STATION	LOCATION	646.1040	646.1555	646.3050	646.4520	646.4620	646.5020	646.5120	646.5320	646.6120	646.7120	REMARKS
				MARKING LINE GROOVED WET REF EPOXY 4-INCH LF	MARKING LINE GROOVED CONTRAST PERMANENT TAPE 4- INCH LF	MARKING LINE GROOVED PERMANENT TAPE 8-INCH LF	MARKING LINE SAME DAY EPOXY 4-INCH LF	MARKING LINE SAME DAY EPOXY 8-INCH LF	MARKING ARROW EPOXY EACH	MARKING WORD EPOXY EACH	MARKING RAILROAD CROSSINGS EPOXY EACH	MARKING STOP LINE EPOXY 18-INCH LF	MARKING DIAGONAL EPOXY 12-INCH LF	
0010	530+00 -	1009+00	-61.00	93,518	-	-	89,182	2,554	22	10	-	36	-	
0010	1170+00	1254+34	-62.00	36,072	4,059	500	-	-	3	-	-	-	535	4 lane
	1170+00 -	1254+34	-62.00	94,425	-	-	60,375	3,572	34	16	2	121	-	2 lane
TOTAL 0010				224,015	4,059	500	149,557	6,126	59	26	2	157	535	

NO PASSING ZONES

648.0100 LOCATING NO-PASSING ZONES					
CATEGORY	STATION	TO	STATION	LOCATION	REMARKS
0010	530+00	-	1009+00	-61	9.07
0010	1170+00	-	1730+00	-62	10.61
TOTAL 0010				19.68	

TEMPORARY PAVEMENT MARKING

649.0105 TEMPORARY MARKING LINE PAINT 4-INCH						
649.0120 TEMPORARY MARKING LINE EPOXY 4-INCH						
CATEGORY	STATION	TO	STATION	LOCATION	LF	REMARKS
0010	530+00	-	1009+00	-61		89,182
0010	1170+00	-	1254+34	-62		64,434
TOTAL 0010					0	153,616

STAKING

650.8000 CONSTRUCTION STAKING RESURFACING REFERENCE				650.9000 CONSTRUCTION STAKING CURB RAMPS EACH		650.9910.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (01. 1706-04-61)		650.9910.02 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) (02. 1706-04-62)		REMARKS
CATEGORY	STATION	TO	STATION	LOCATION	LF	LS	LS	LS	LS	
0010	530+00	-	1009+00	-61	47900	-	1.00	-	-	
	646+29			-61	-	2.00	-	-	-	
0010	1170+00	-	1730+00	-62	56000	-	-	1.00		
TOTAL 0010					103900	2.00	1.00	1.00		

SAWING

690.0150 SAWING ASPHALT				
CATEGORY	STATION	TO	STATION	REMARKS
0010	530+00	-	1009+00	-61 1,292
0010	1170+00	-	1730+00	-62 1,208
TOTAL 0010				2,500



② USE AN APPROVED END TREATMENT FOR THE TRAFFIC APPROACH SIDE OF BRIDGE/OBSTACLES. USE TYPE 2 ANCHORAGE ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

3	MINIMUM LATERAL DISTANCE FROM FACE OF BEAM GUARD TO FIXED OBJECT	POST SPACING
	3'-6"	3' - 1 1/2"
	4'-6"	6' - 3"



(RAIL TO OBSTACLE CLEARANCE 3'-6" TO 4'-6")

POSTED SPEED (MPH)	FLARE RATE
25	13:1
30	15:1
35	16:1
40	18:1
45	21:1
50	24:1
55	26:1
65	30:1



/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

SDD 14b24-a Steel Plate Beam Guard Energy Absorbing Terminal

BILL OF MATERIALS

NOTE NO.	DESCRIPTION
①	WOOD BREAKAWAY TERMINAL POST: 5 1/2" X 7 1/2" X 3'-9"
②	STEEL TUBE TS 8" X 6" X 0.188", 6'-0"
④	WOOD BREAKAWAY CRT POST: 6" X 8" X 6'-0"
⑤	WOOD OFFSET BLOCKS: 6' X 8" X 1'-2"
⑥	PIPE SLEEVE: 2" X 5 1/2" STANDARD PIPE
⑦	BEARING PLATE
⑧	BCT CABLE ASSEMBLY
⑨	CABLE ANCHOR BOX
⑩	STRUT & YOKE
⑪	STEEL PLATE BEAM, END PANEL 12 GA.
⑫	STEEL PLATE BEAM: 12 GA. 13'-6 1/2"
⑬	IMPACT HEAD
⑭	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS

GENERAL NOTES

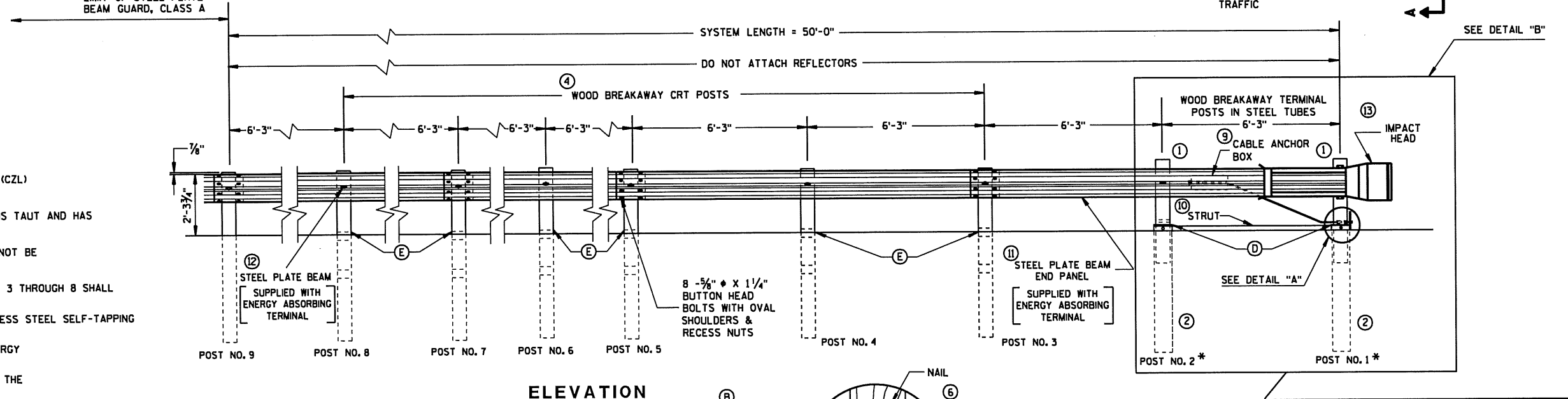
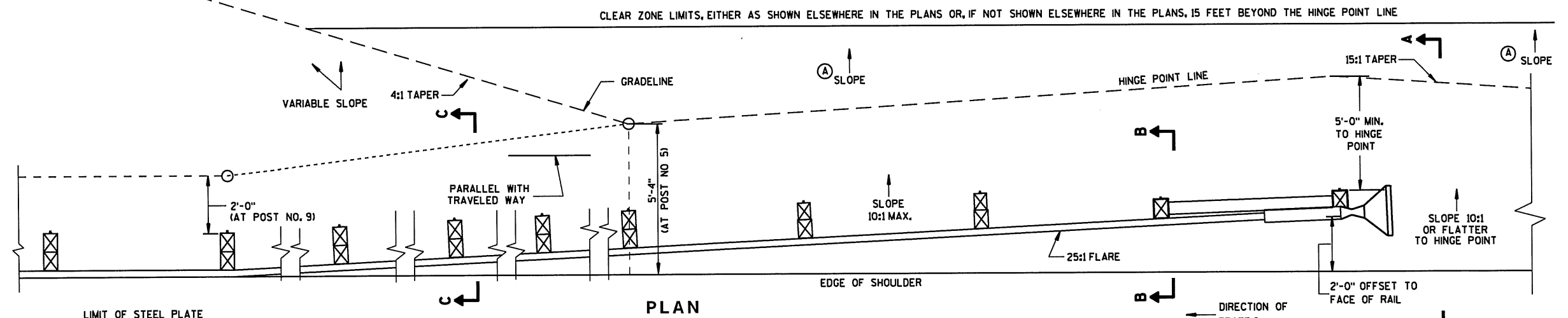
FOLLOW MANUFACTURE'S BOLTING RECOMMENDATIONS.

- ① THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- ② AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- ③ THE TOP OF THE STEEL TUBE ON POSTS 1 AND 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- ④ THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST 3 THROUGH 8 SHALL BE 3/4" ABOVE THE FINISHED GROUND LINE.
- ⑤ ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.

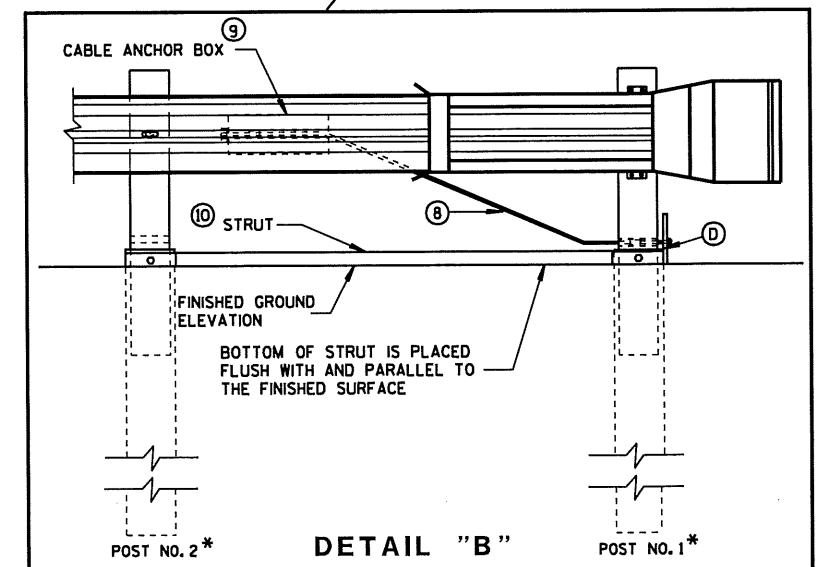
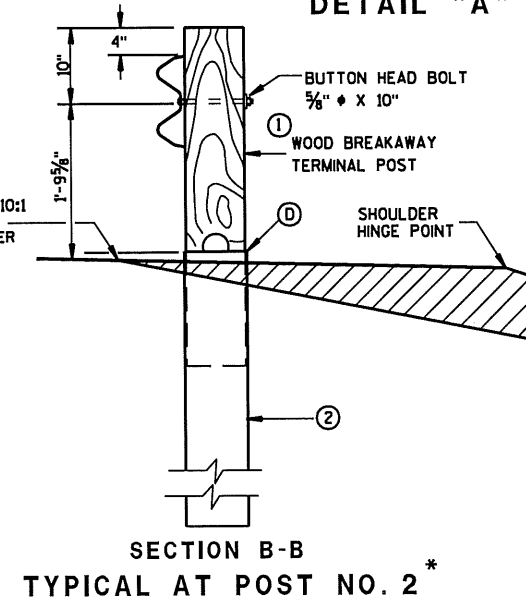
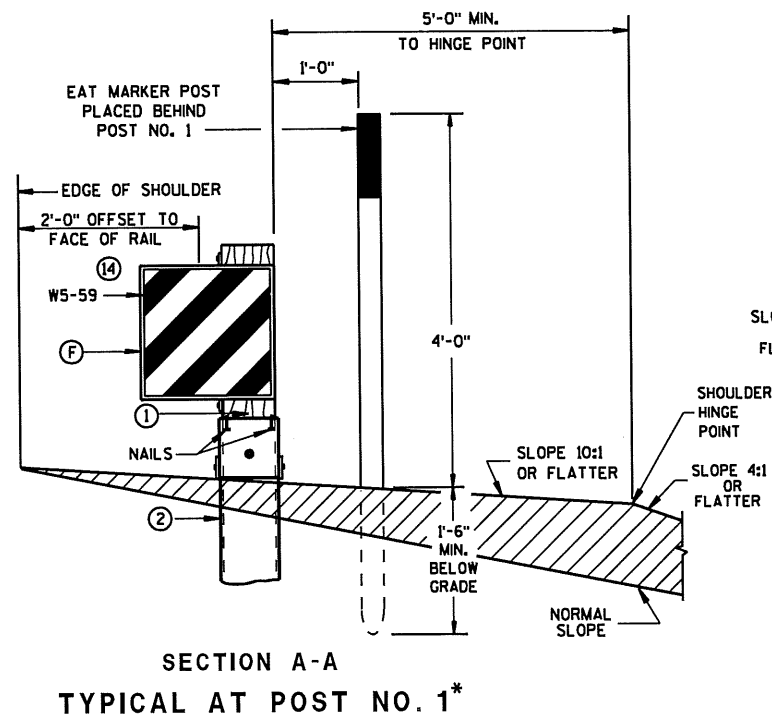
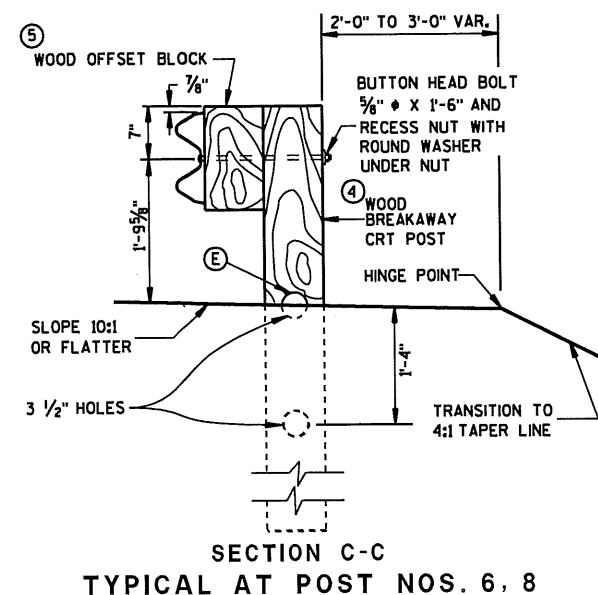
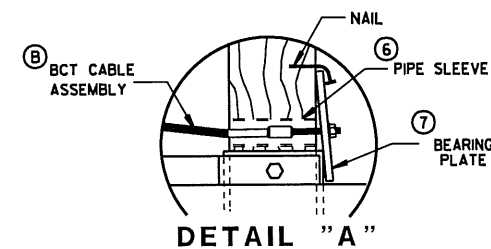
STEEL POSTS SHALL NOT BE ALLOWED FOR USE WITH ENERGY ABSORBING TERMINALS.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

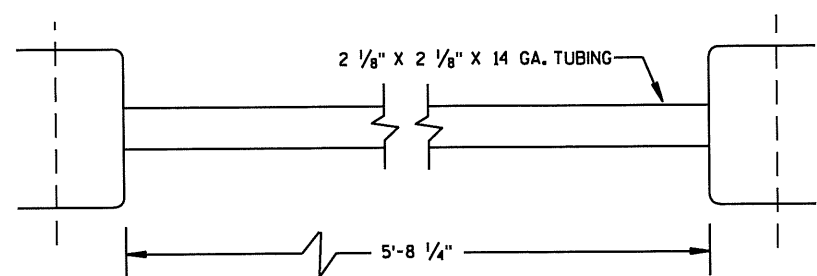


ELEVATION

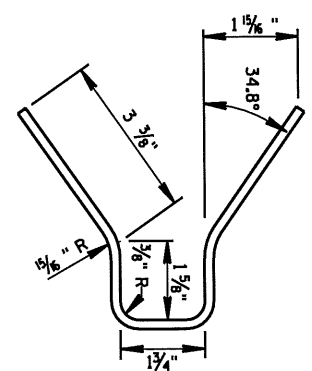
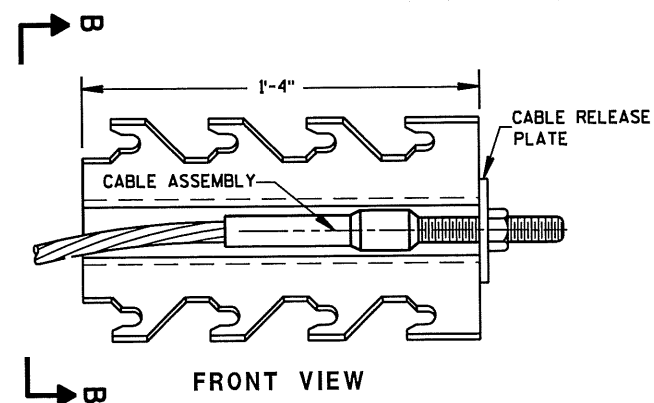


STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

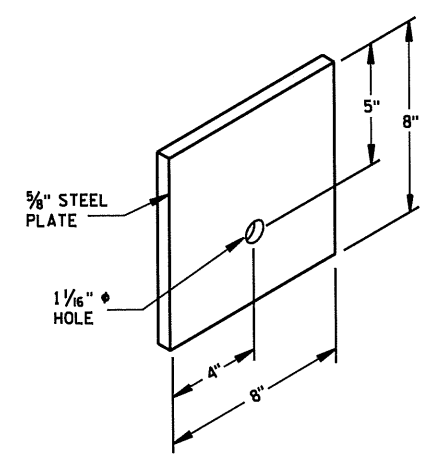


10 STRUT DETAIL



SECTION B-B

9 CABLE ANCHOR BOX

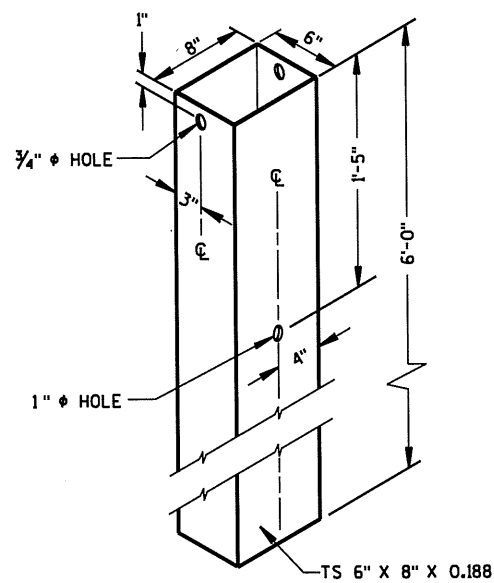


7 STEEL BEARING PLATE

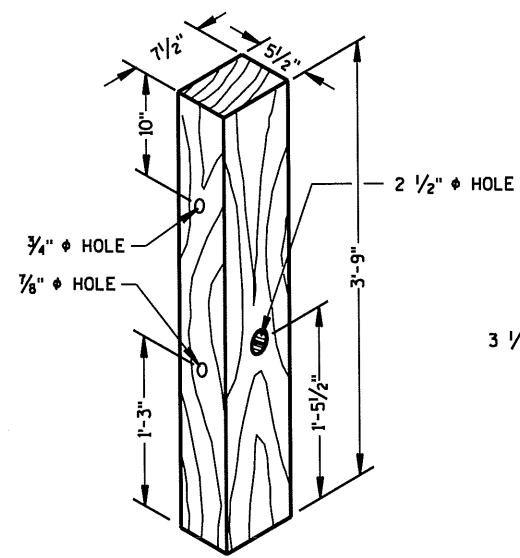
6

6

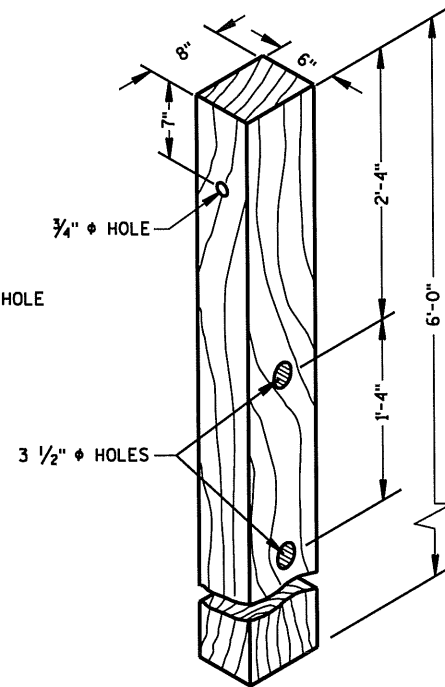
SDD 14b24-c Steel Plate Beam Guard Energy Absorbing Terminal



② 72" STEEL TUBE
(POSTS NO. 1-4)



① TERMINAL POST

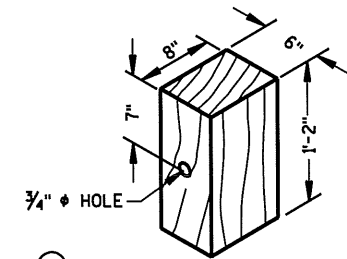


④ CRT POST
(POSTS NO'S 5-8)

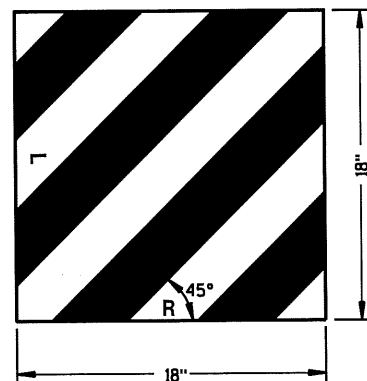
WOOD BREAKAWAY POSTS

GENERAL NOTES

WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 12 INCH DIA. POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 2 1/2 INCHES DEEP TO PROVIDE DRAINAGE. THE SOIL TUBES SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.



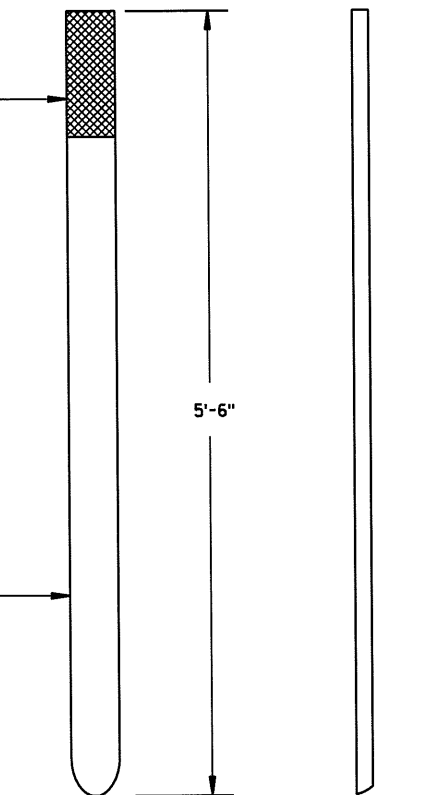
⑤ WOOD OFFSET BLOCK
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



⑭ REFLECTIVE SHEETING DETAILS

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.

E.A.T. MARKER
POST (YELLOW)
SEE APPROVED
PRODUCTS LIST



FRONT VIEW SIDE VIEW

E.A.T. MARKER POST

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017
DATE
FHWA

/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



SDD 15C04 Traffic Control, Advance Warning Signs 45 MPH or Greater Undivided Road Open to Traffic

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

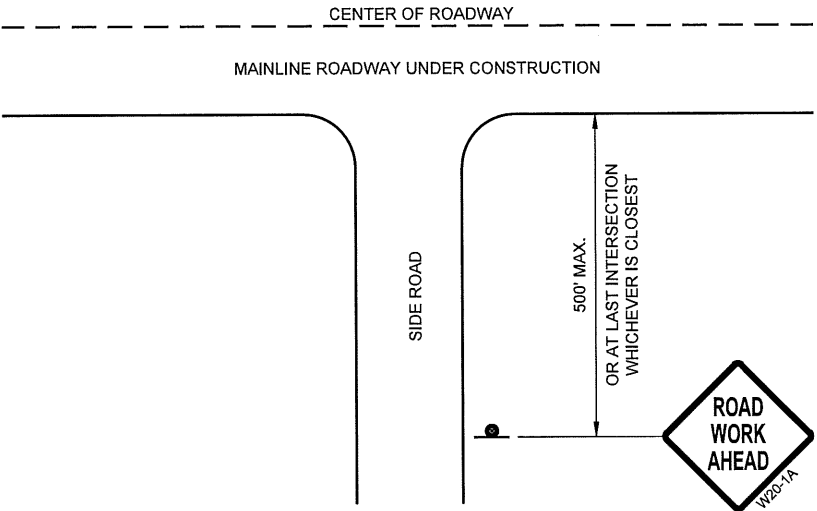
- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS
- ** PLACE AN ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.

LEGEND

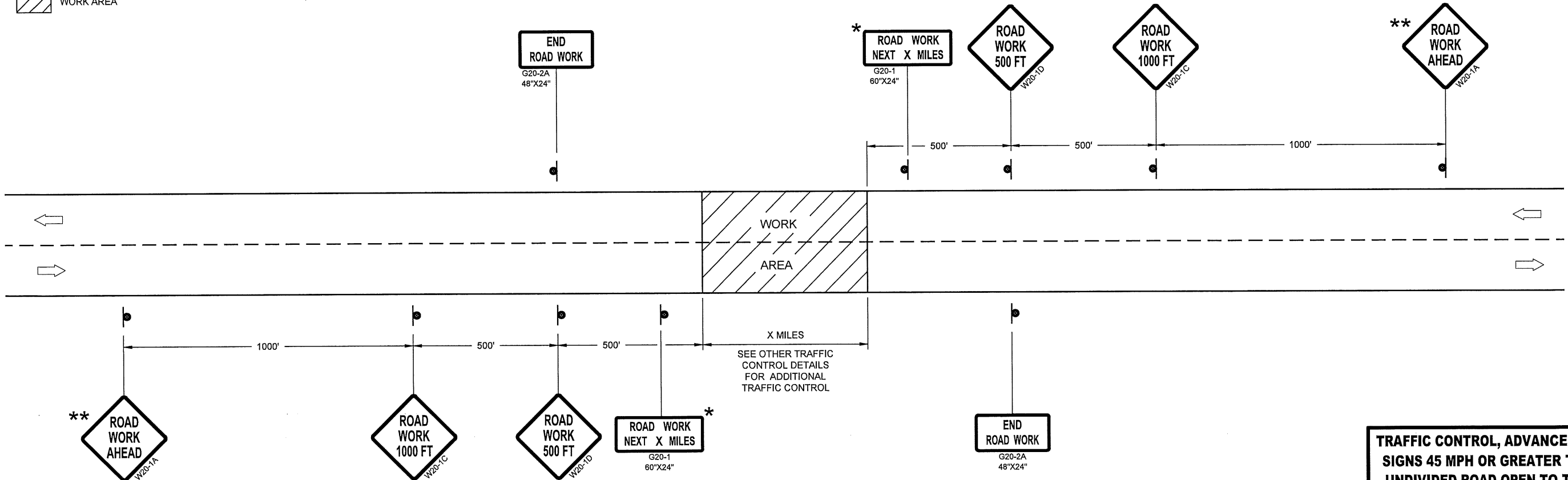
SIGN ON PERMANENT SUPPORT

DIRECTION OF TRAFFIC

WORK AREA



TYPICAL SIDE ROAD APPROACH
WARNING SIGN DETAIL



TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45MPH OR GREATER

TRAFFIC CONTROL, ADVANCE WARNING
SIGNS 45 MPH OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFICE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



SDD 15C12 Traffic Control for Lane Closure With Flagging Operation

LEGEND

- SIGN ON PORTABLE OR PERMANENT SUPPORT
- TEMPORARY PORTABLE RUMBLE STRIP ARRAY
- DIRECTION OF TRAFFIC
- WORK AREA
- FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

- FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

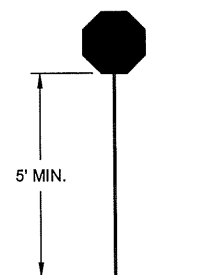
- EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



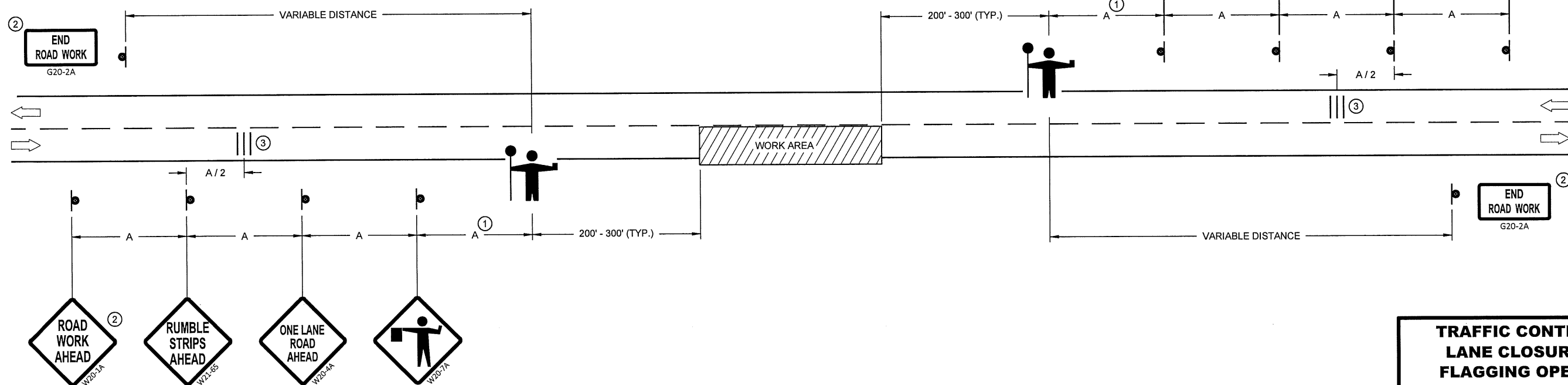
STOP/SLOW PADDLE ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2019 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



SDD 15D44 Traffic Control, Signing on Roadways With Milled Surfaces

GENERAL NOTES

DRAWING NOT TO SCALE. ALL SIGNS AND POSTS ON THIS SHEET SHALL BE PAID FOR WITH 'TRAFFIC CONTROL SIGNS' BID ITEM. ALL SIDE ROADS WHICH ARE UNDER CONSTRUCTION OF CURB AND GUTTER AND/OR GRADING SHALL BE ADEQUATELY SIGNED.

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD). SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE WISDOT STANDARD SIGN PLATES.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THAT THE BACKGROUND IS ORANGE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNS IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

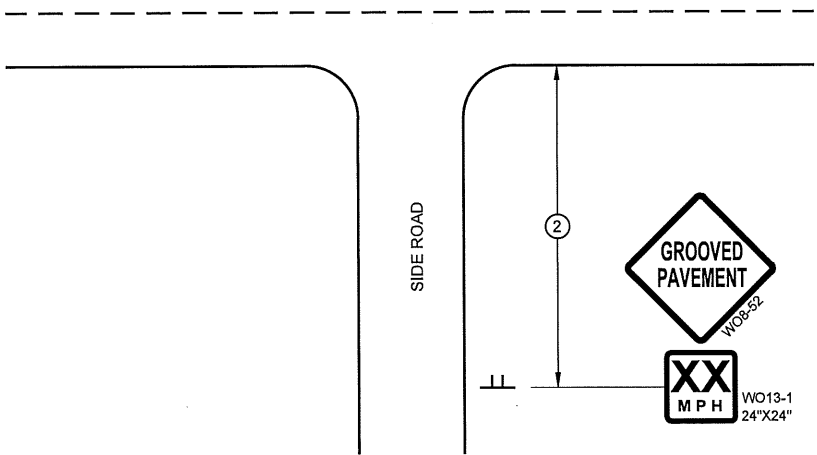
SEE 15C34 FOR ADDITIONAL TRAFFIC CONTROL SIGNING WHEN CENTERLINE PAVEMENT MAKINGS ARE MISSING. 'DO NOT PASS' SIGNS MUST BE INSTALLED ON THE SAME DAY AS MILLING OPERATIONS.

- ① PLACE SIGNS 350' IN ADVANCE OF MILLED SURFACES AND AT 1 MILE INTERVALS, OR AS DIRECTED BY THE ENGINEER.
② PLACE SIGN 200' MIN. FROM INTERSECTION AND 200' MIN. AFTER ADVANCE WARNING SIGN SHOWN IN SDD 15C04.

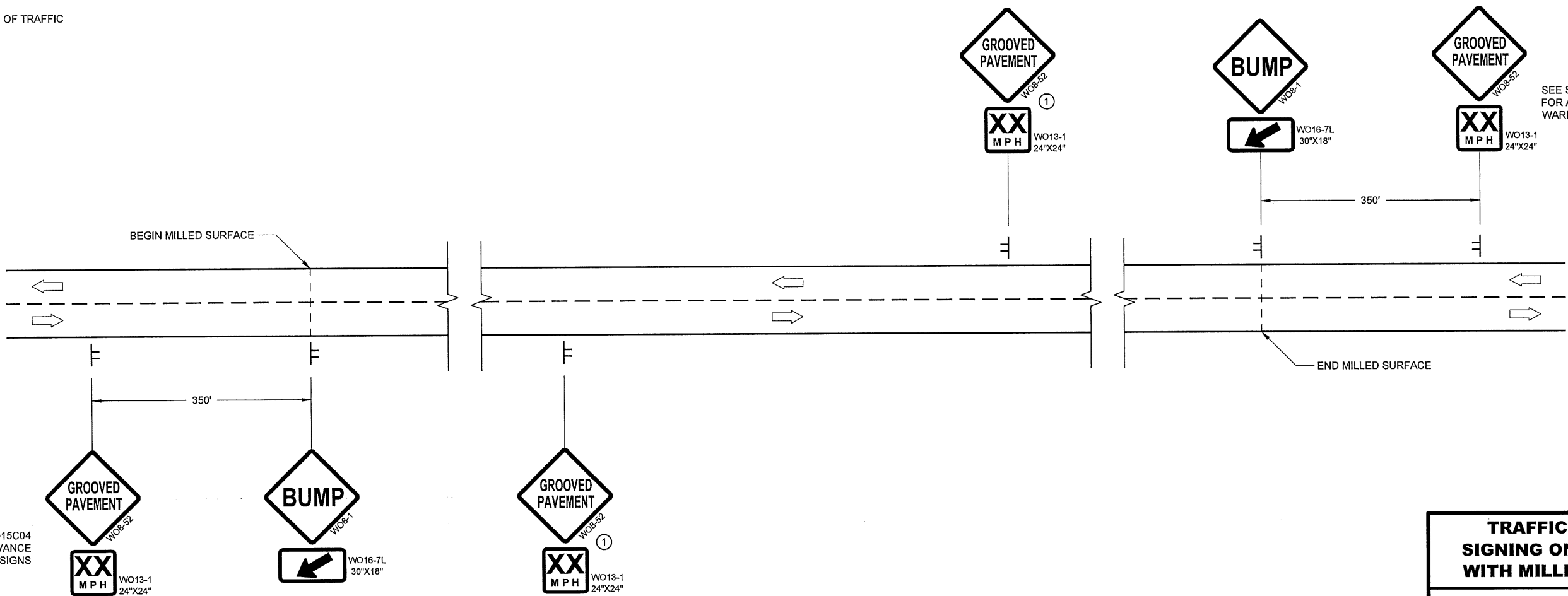
LEGEND

⌋ SIGN ON TEMPORARY SUPPORT

➡ DIRECTION OF TRAFFIC



TYPICAL SIDE ROAD APPROACH
SIGN DETAIL



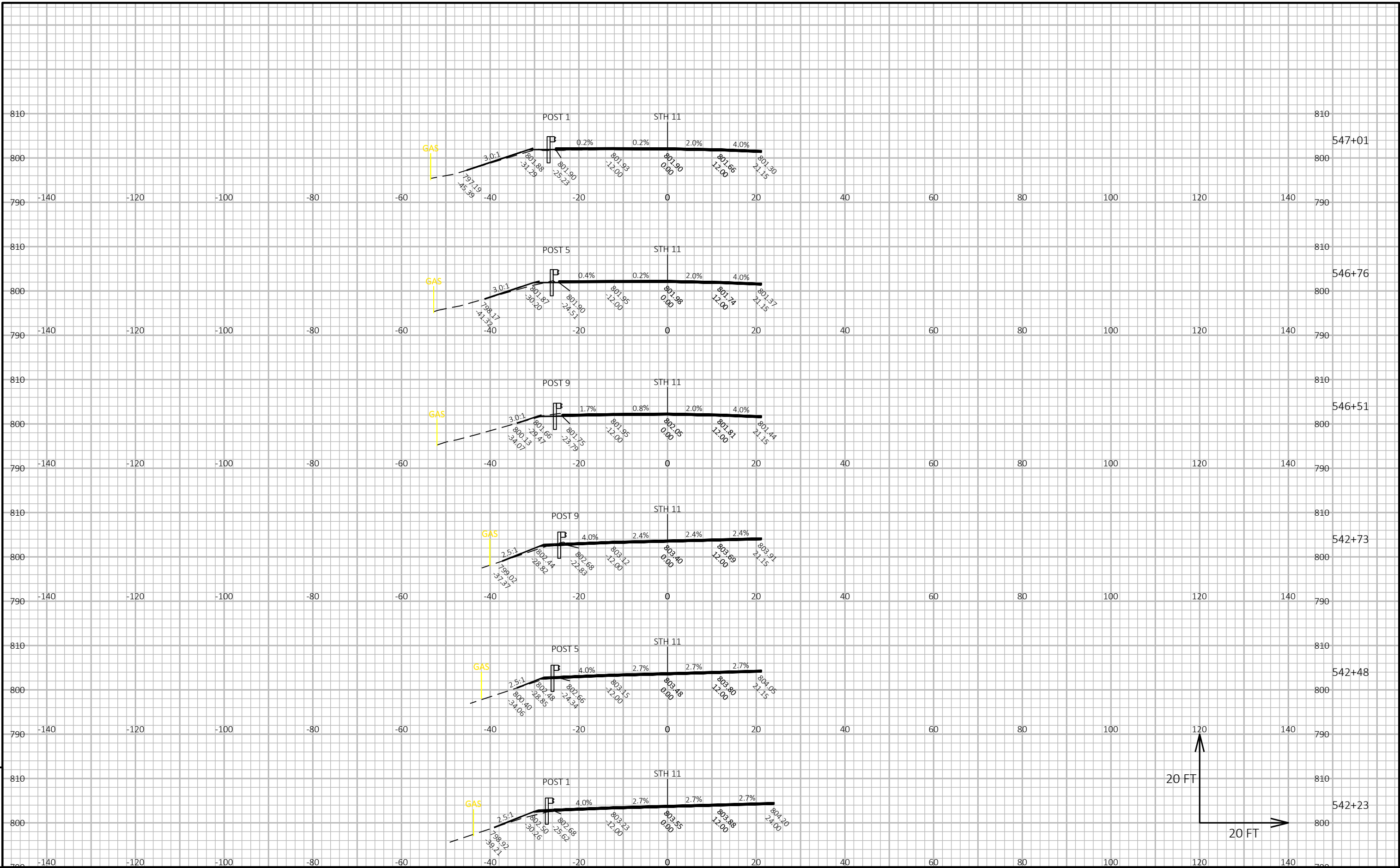
DETAIL FOR SIGNING ON MILLED SURFACES

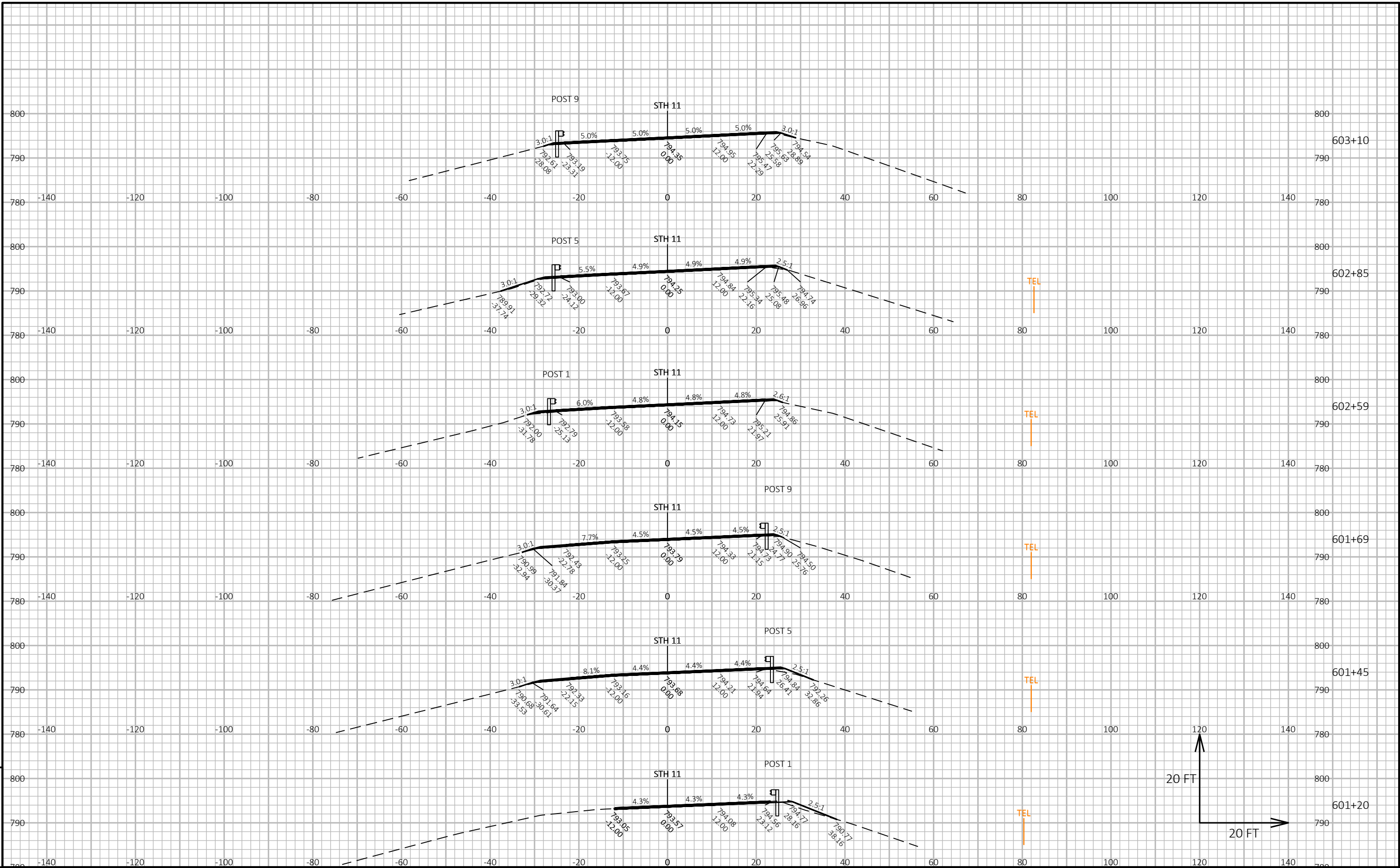
TRAFFIC CONTROL, SIGNING ON ROADWAYS WITH MILLED SURFACES

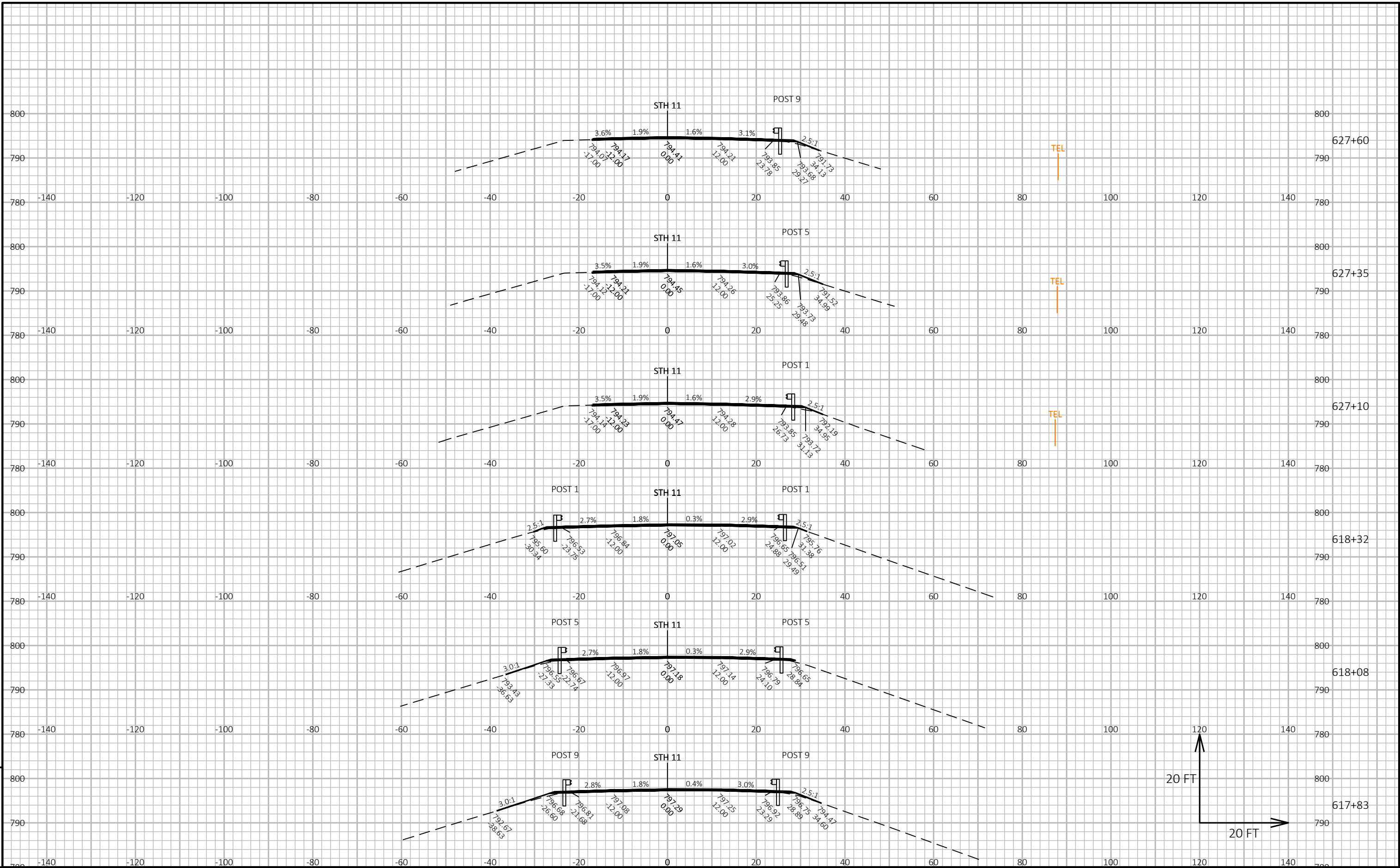
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

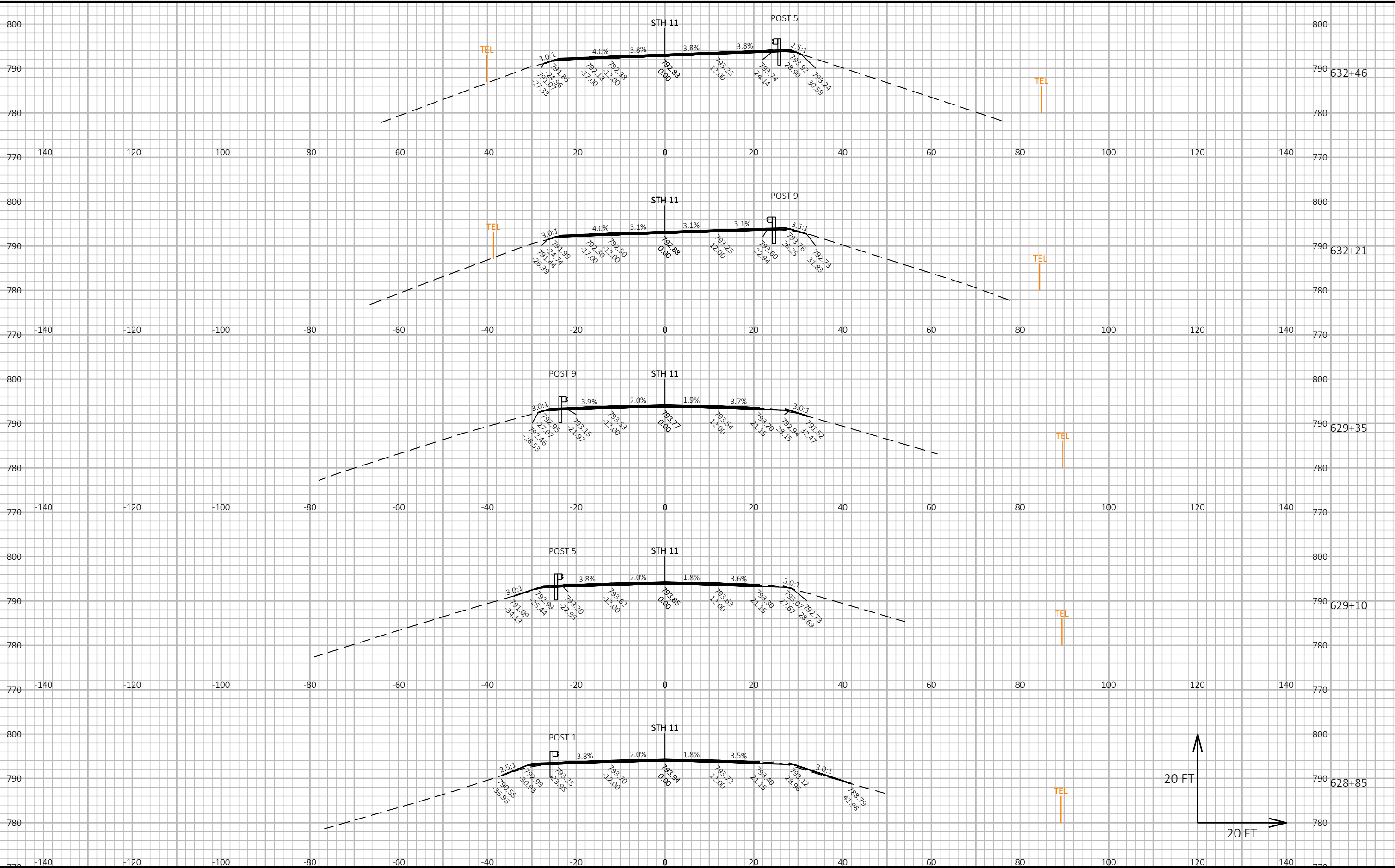
APPROVED
August 2019 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA









PROJECT NO: 1706-04-61	HWY: STH 11	COUNTY: GREEN	CROSS SECTIONS: BEAM GUARD	SHEET	E
------------------------	-------------	---------------	----------------------------	-------	---

