

PROJECT ID: 1400-01-73

COUNTY: COLUMBIA

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS =



DESIGN DESIGNATION	1400-01-73
A.A.D.T.	2022 = 4,100
A.A.D.T.	2042 = 4,600
D.H.V.	= 535
D.D.	= 65/35
T.	= 12.1%
DESIGN SPEED	= 60 MPH
ESALS	= 1,200,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

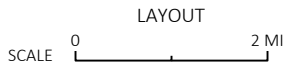
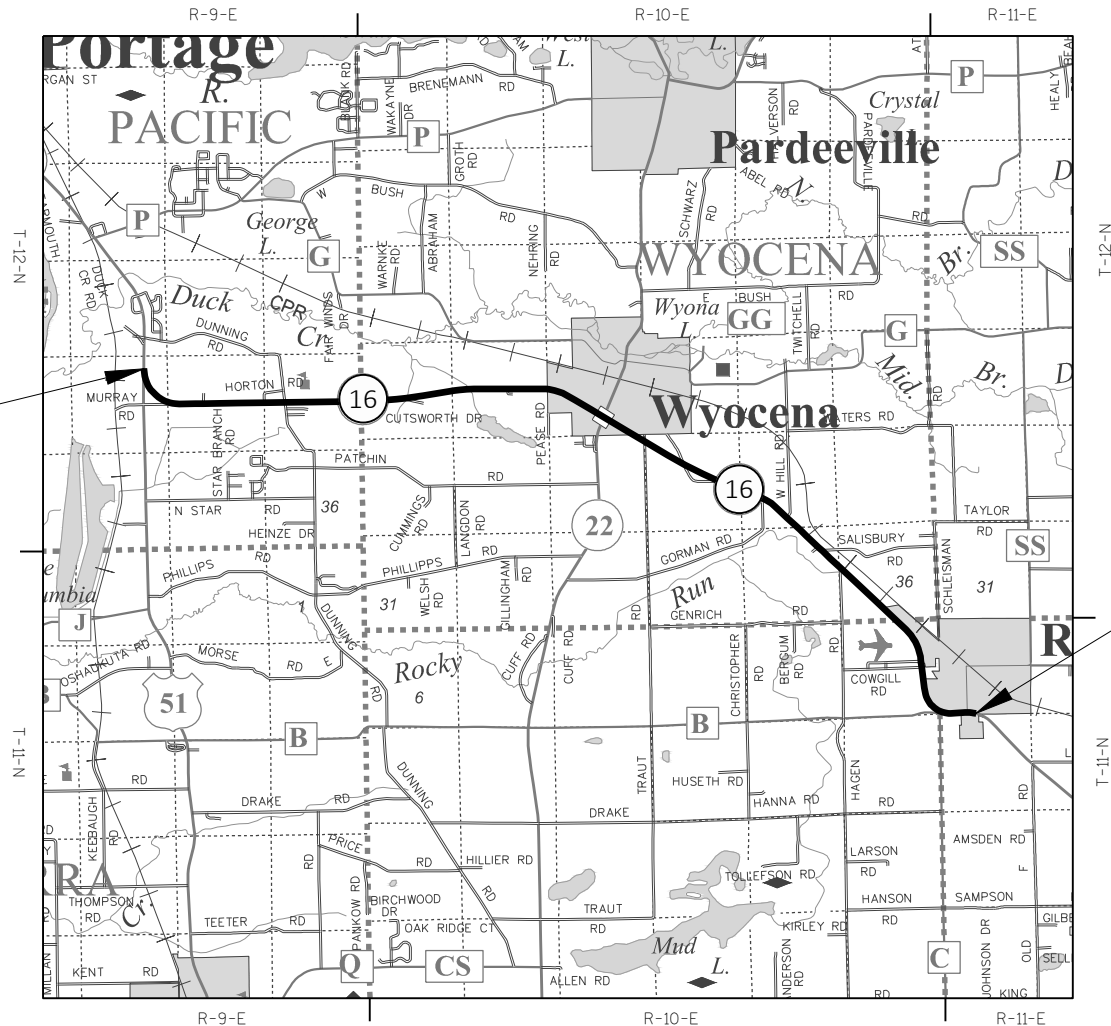
PORTAGE - COLUMBUS

USH 51 TO LINCOLN AVE

STH 16

COLUMBIA COUNTY

STATE PROJECT NUMBER
1400-01-73



TOTAL NET LENGTH OF CENTERLINE = 10.271 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, COLUMBIA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ELEVATION SHOWN ON THIS PLAN ARE IN REFERENCE TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD88 (2012).

1078 UTILITY PLANS
11/2/2020

END PROJECT 1400-01-73
STA 561+35

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	SURVEYOR
Designer	JAMES RINZEL
Project Manager	LALITHA BALACHANDRAN, P.E.
Regional Examiner	REGIONAL EXAMINER
Regional Supervisor	WILLIAM STROBEL, P.E.

APPROVED FOR THE DEPARTMENT
DATE: _____ (Signature)

E

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL COORDINATE THEIR CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL THE TO UTILITIES THAT HAVE FACILITIES IN THE AREAS. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

UTILITY LINES IN THE CROSS SECTIONS ARE FOR HORIZONTAL REFERENCE ONLY.

CONTRACTOR TO VERIFY ELEVATIONS OF THE EXISTING PAVEMENT TO REMAIN IN PLACE, PRIOR TO STAKING.

CONTRACTORS SHALL MAINTAIN ACCESS TO ALL DRIVEWAYS AT ALL TIMES. ACCESS SHALL BE PROVIDED DURING ALL NON-WORKING HOURS.

PRIOR TO THE PLACEMENT OF MGS GUARDRAILS, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED UNLESS SHOWN OTHERWISE.

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN DRIVING, TURNING, BIKE OR PARKING LANE.

HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.

APPLY TACK COAT BETWEEN LAYERS OF ASPHALT PAVEMENT AND TO MILLED SURFACES. THE APPLICATION RATE IS 0.05 GAL/SY BETWEEN LAYERS OF NEW HMA PAVEMENT AND 0.07 GAL/SY PLACED ON EXISTING ASPHALT, MILLED SURFACES AND CONCRETE PAVEMENT OR AS DIRECTED BY THE ENGINEER.

SAWCUTS, AS SHOWN ON THE PLANS, ARE SUGGESTED LOCATIONS AND MAY BE ADJUSTED AT THE DISCRETION OF THE ENGINEER TO BETTER SUIT FIELD CONDITIONS.

CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS.

THE QUALITY OF THE ITEMS FOR EROSION PROTECTION INCLUDES AN UNDISTURBED AMOUNT FOR PROTECTION, CONTROL AND ABATEMENT OF WATER POLLUTION RESULTING FROM SOIL EROSION. THE DISTRIBUTION AND LOCATION OF THESE MATERIALS ARE TO BE DETERMINED BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED (SALVAGED), FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.

THE EROSION CONTROL DEVICES AS SHOWN ON THE EROSION CONTROL SHEETS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER. EROSION CONTROL DEVICES SHALL BE PLACED IN SEQUENCE WITH CONSTRUCTION OPERATIONS OR AS DETERMINED BY THE ENGINEER.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

NUMBER, LOCATION, AND SPACING OF SIGNS AND DEVICES, AS SHOWN IN THE PLANS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

EXISTING RIGHT OF WAY LINES SHOWN IN THE PLANS AND CROSS SECTIONS ARE APPROXIMATE.

DRIVEWAY AND ENTRANCE STATIONS AND OFFSETS IN THE PLANS REFER TO THE MATCH-IN LOCATION OF THE EXISTING DRIVEWAY/ENTRANCE.

MAINTAIN EXISTING VERTICAL CLEARANCE UNDER BRIDGE STRUCTURE B-11-72 AT THE STH 22 INTERCHANGE OVERPASS. FIELD ENGINEER WILL RECORD PRE AND POST PROJECT ELEVATIONS FOR PROJECT RECORDS.

MILL AND PAVE ADJACENT TO EXISTING SECTION AND ALUMINUM TIE MONUMENTS WITHOUT DAMAGING THE MONUMENTS. SEE ALIGNMENT DIAGRAM FOR LOCATIONS.

CONTRACTOR TO PROTECT DH5577 GPS AND KEEP CONSTRUCTION EQUIPMENT AT LEAST 10 FEET AWAY FROM DH5577 GPS. SEE ALIGNMENT DIAGRAM FOR LOCATION.

ENSURE THAT DH5577 GPS IS/ARE NOT DISTURBED, BUMPED OR MOVED DURING THE DURATION OF THE PROJECT. NOTIFY JACOB ROCKWEILER IMMEDIATELY IF DH5548 GPS IS/ARE DISTURBED, BUMPED OR MOVED DURING CONSTRUCTION OPERATIONS. CONTACT INFO:

JACOB ROCKWEILER, P.E.
WISCONSIN HEIGHT MODERNIZATION PROGRAM MANAGER WITH THE
WISCONSIN DEPARTMENT OF TRANSPORTATION
PHONE: (608) 516-6362
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DIGGERS

HOTLINE



Dial  or (800)242-8511

www.DiggersHotline.com

DESIGN CONTACTS

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SECTION 2 ORDER OF SHEETS
GENERAL NOTES
PROJECT OVERVIEW
TYPICAL SECTIONS
CONSTRUCTION DETAILS
PLAN
EROSION CONTROL DETAILS
EROSION CONTROL PLAN
MOVING SIGNS
PAVEMENT MARKINGS
ALIGNMENT DIAGRAM

DNR LIAISON

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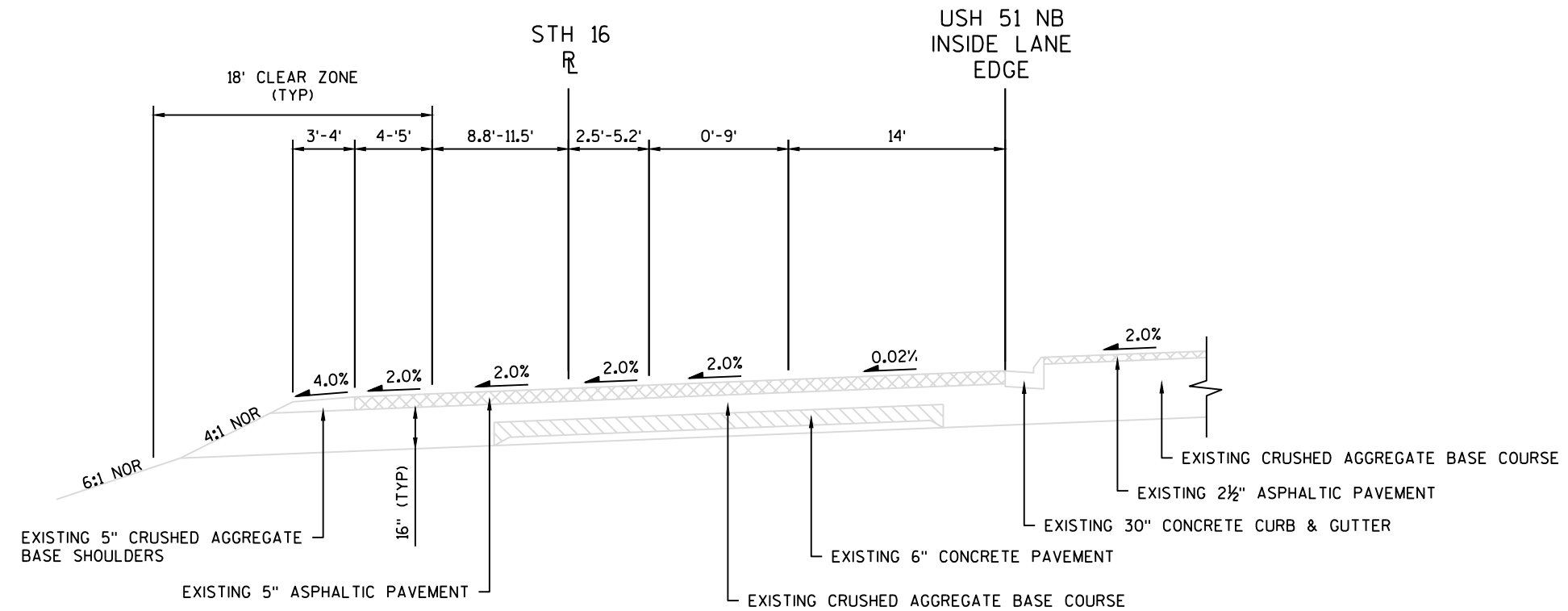
ABBREVIATIONS	
AC	ACRE
AGG	AGGREGATE
<	ANGLE
AE, AEW	APRON ENDWALL
ASPH	ASPHALTIC
ADT	AVERAGE DAILY TRAFFIC
AADT	ANNUAL AVERAGE DAILY TRAFFIC
BAD	BASE AGGREGATE DENSE
BF	BACK FACE
BM	BENCHMARK
BTWN	BETWEEN
CTR	CENTER
C/L	CENTERLINE
Δ	CENTRAL ANGLE OR DELTA
CE	COMMERCIAL ENTRANCE
CONST	CONSTRUCTION
CMCP	CORRUGATED METAL CULVERT PIPE
CMP	CORRUGATED METAL PIPE
CO	COUNTY
CTH	COUNTY TRUNK HIGHWAYS
CY	CUBIC YARD
CP	CONTROL POINT OR CULVERT PIPE
C&G	CURB AND GUTTER
D	DEGREE OF CURVE
DHV	DESIGN HOUR VOLUME
DIA	DIAMETER
DD	DIRECTIONAL DISTRIBUTION
DISCH	DISCHARGE
DMS	DYNAMIC MESSAGE SIGN
EA	EACH
E	EAST
EB	EASTBOUND
ELEC	ELECTRIC(AL), ELEC. CABLE
EL, ELEV	ELEVATION
ESALS	EQUIVALENT SINGLE AXLE LOADS
EXC	EXCAVATION
EXIST	EXISTING
FF	FACE TO FACE
FERT	FERTILIZER
FE	FIELD ENTRANCE
F/L, FL	FLOW LINE
GALV	GALVANIZE
HS	HIGH STRENGTH
CWT	HUNDRED WEIGHT
INL	INLET
INTER	INTERSECTION
JT	JOINT
LT	LEFT
L	LENGTH OF CURVE
LF	LINEAR FOOT (FEET)
LC	LONG CHORD
LS	LUMP SUM
MP	MARKER POST
MGAL	1000 GALLONS
NC	NORMAL CROWN
N	NORTH
NB	NORTH BOUND
NOR	NORMAL
NO	NUMBER
PAV'T	PAVEMENT
PLE	PERMANENT LIMITED EASEMENT
PC	POINT OF CURVATURE
PI	POINT OF INTERSECTION
PT	POINT OF TANGENCY

ABBREVIATIONS CONT'D	
PCC	PORTLAND CEMENT CONCRETE
PE	PRIVATE ENTRANCE
PGL	PROFILE GRADE LINE
PL	PROPERTY LINE
R	RADIUS OR RANGE
R/L	REFERENCE LINE
RCCP	REINFORCED CONCRETE CULVERT PIPE
REQ'DREQUIRED	
RT	RIGHT
R/W	RIGHT OF WAY
RD	ROAD
SHLD	SHOULDER(S)
S	SOUTH
SB	SOUTHBOUND
SF	SQUARE FOOT (FEET)
SDD	STANDARD DETAIL DRAWING(S)
STH	STATE TRUNK HIGHWAYS
SS	STORM SEWER
SSD	STOPPING SIGHT DISTANCE
STA	STATION
SE	SUPERELEVATION
S/L	SURVEY LINE
SYM	SYMMETRICAL
T	TRUCKS (PERCENT OF)
TEL	TELEPHONE
TEMP	TEMPORARY
TLE	TEMPORARY LIMITED EASEMENT
TOC	TOP OF CURB
TYP	TYPICAL
UNCL	UNCLASSIFIED
UG	UNDERGROUND
VAR	VARIABLE
VC	VERTICAL CURVE
VPC	VERTICAL POINT OF CURVATURE
VPI	VERTICAL POINT OF INTERSECTION
VPT	VERTICAL POINT OF TANGENCY
WT	WEIGHT
W	WEST
WB	WEST BOUND

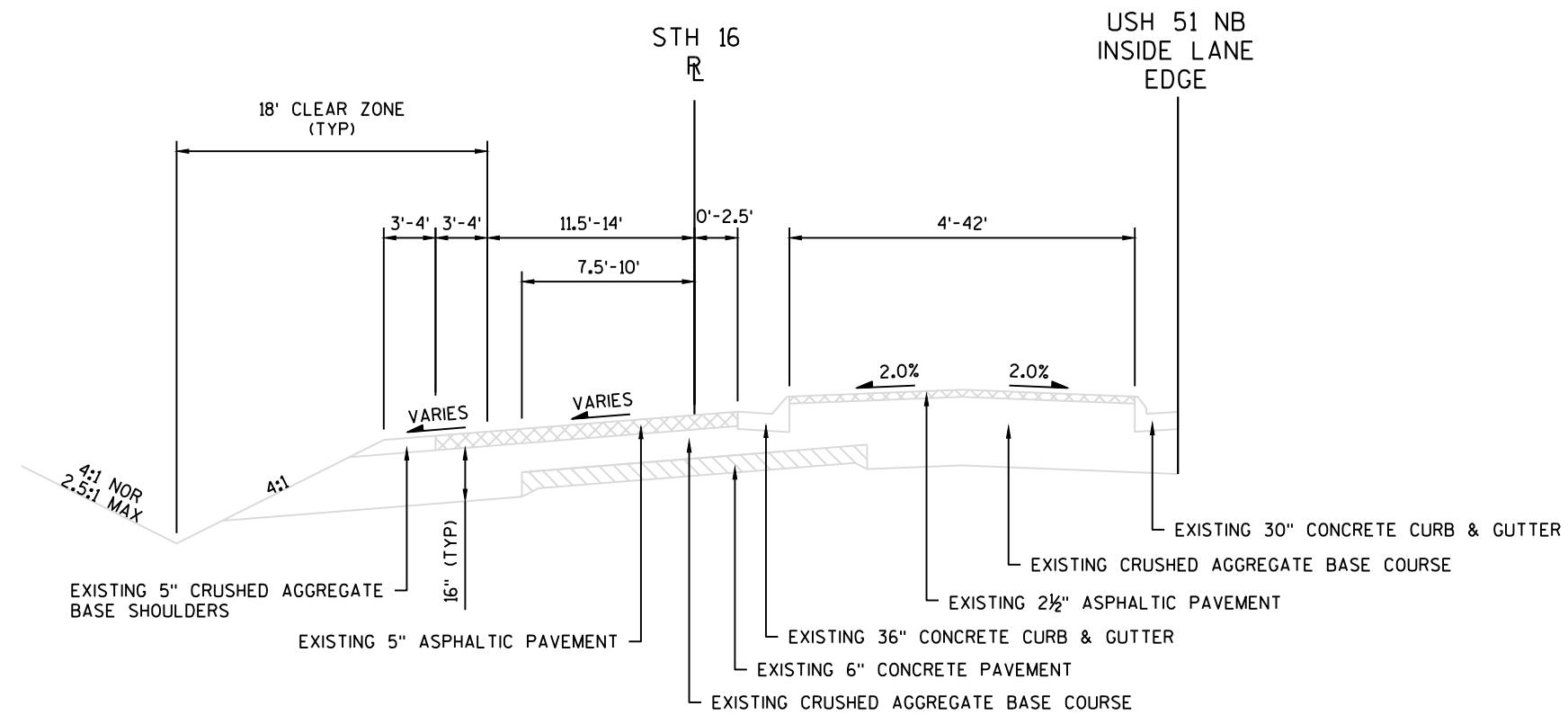
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE: TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT							.70 - .95					
CONCRETE							.80 - .95					
BRICK							.70 - .80					
DRIVES, WALKS							.75 - .85					
ROOFS							.75 - .95					
GRAVEL ROADS, SHOULDERS							.40 - .60					

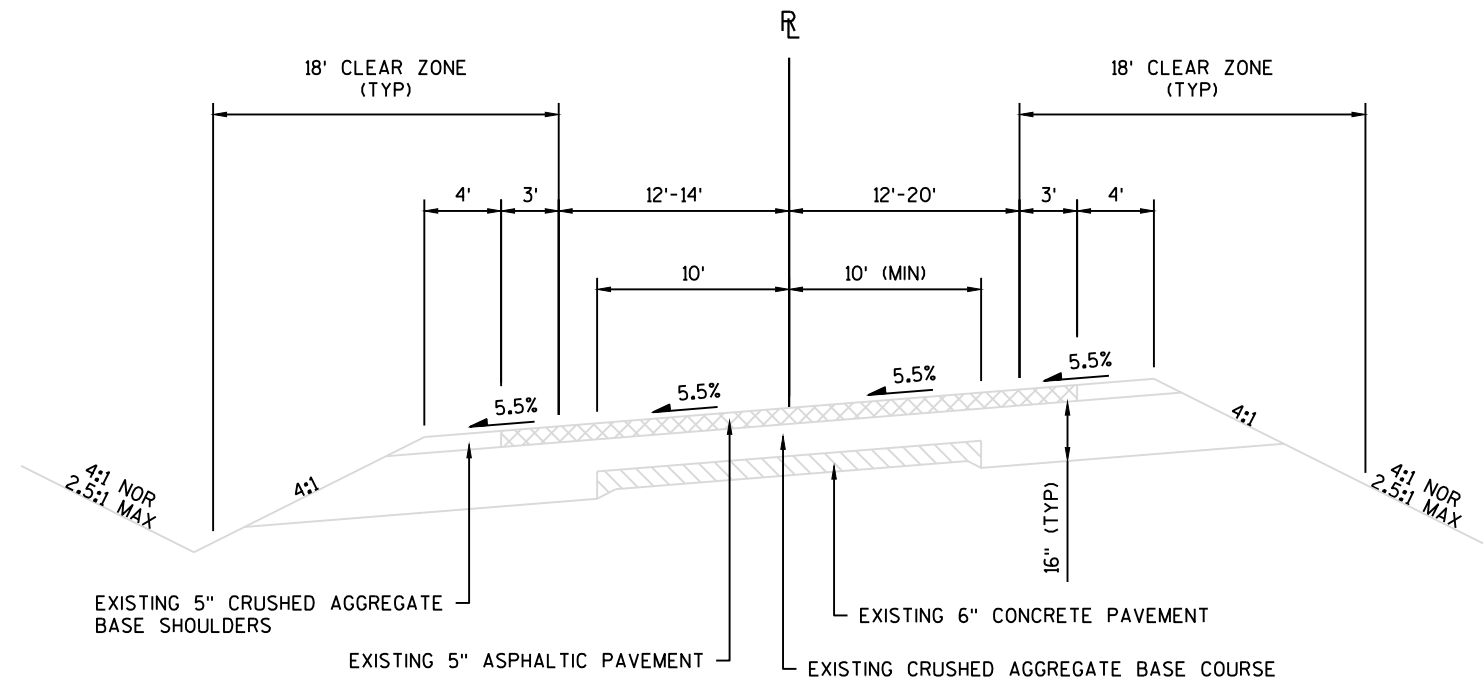
TOTAL PROJECT AREA = 0.0 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.0 ACRES



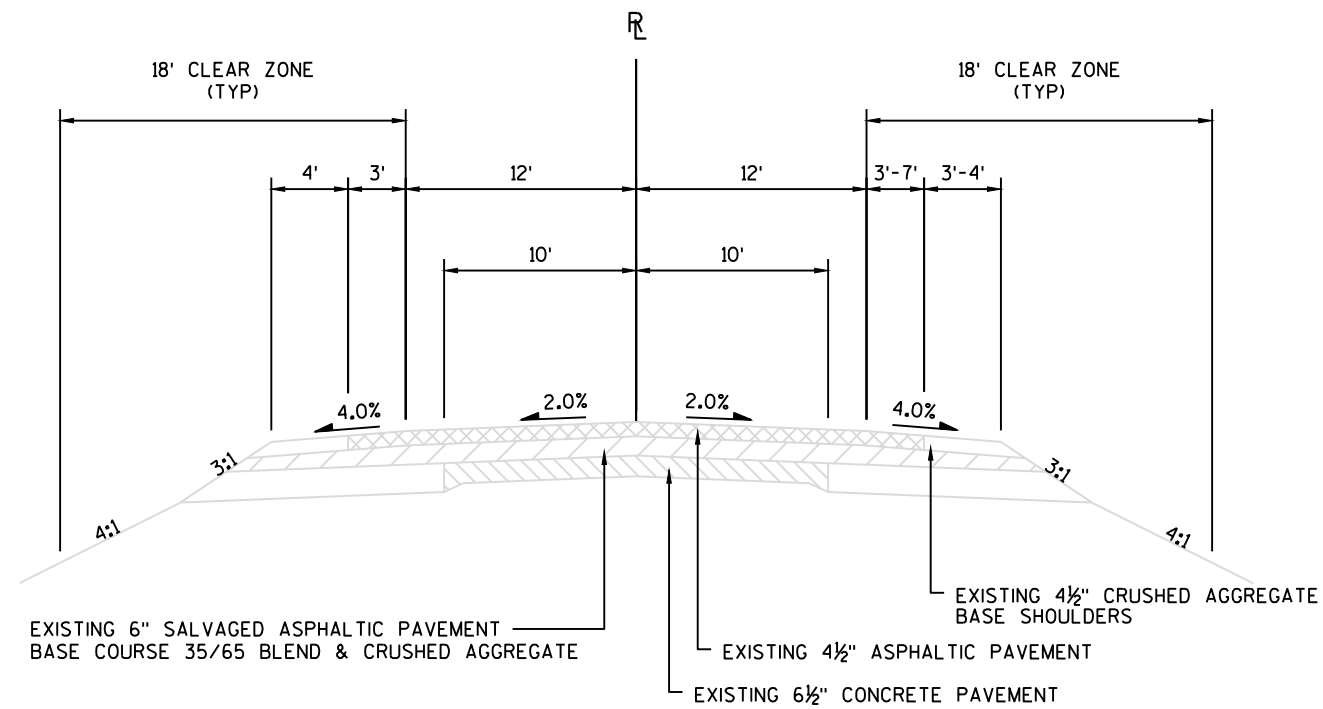
EXISTING TYPICAL SECTION STH 16
STA 19+04.50 TO STA 20+39



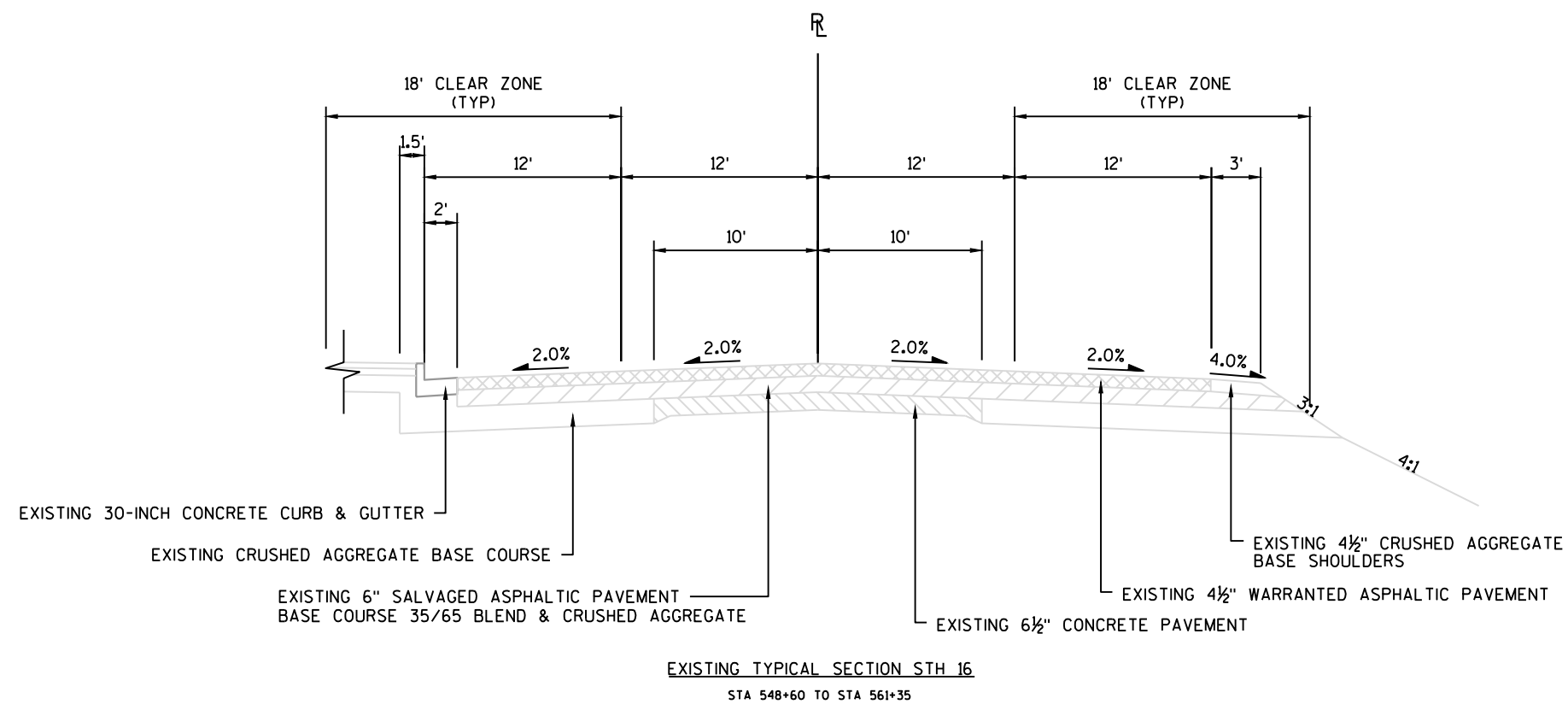
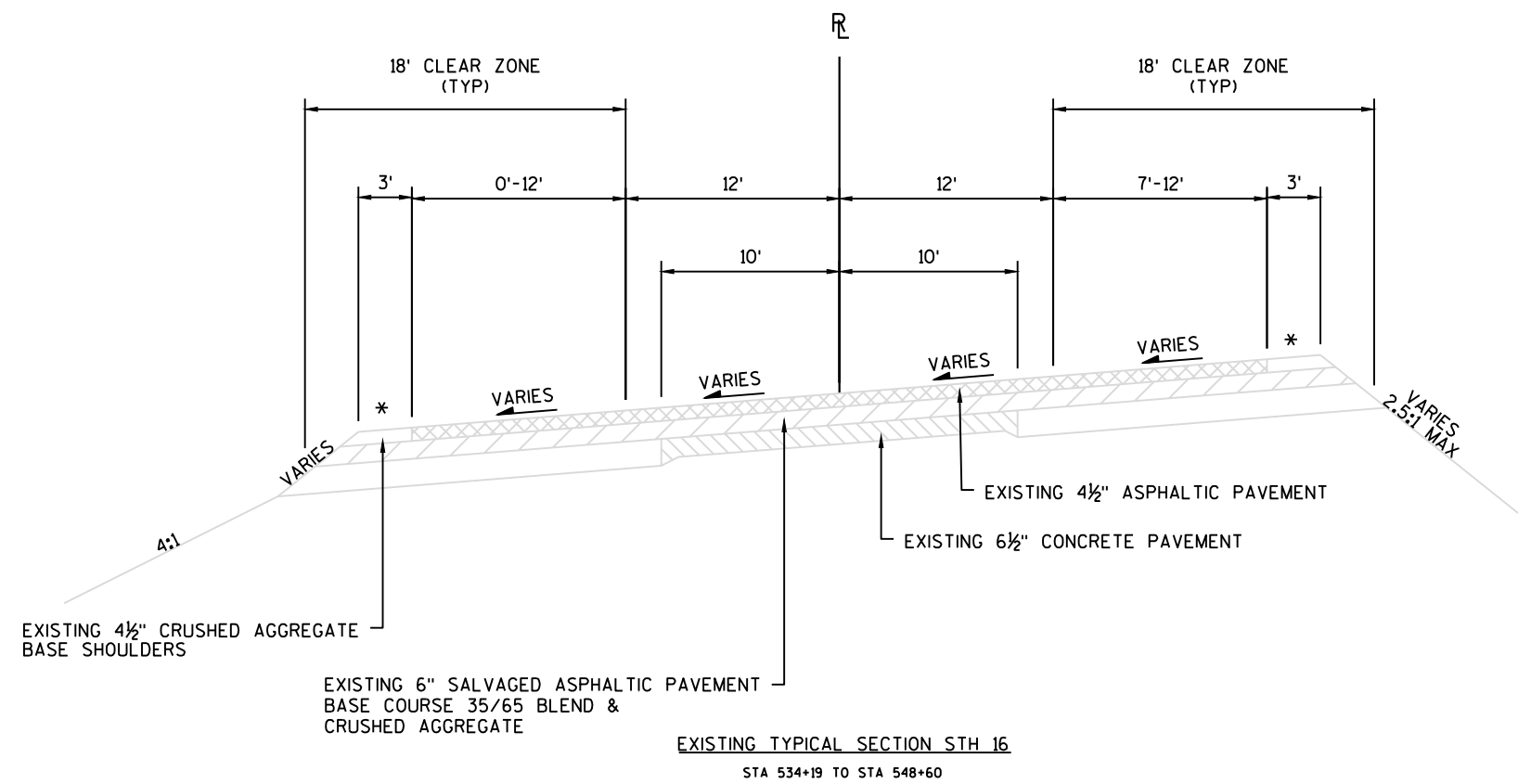
EXISTING TYPICAL SECTION STH 16
STA 20+39 TO STA 25+76.50



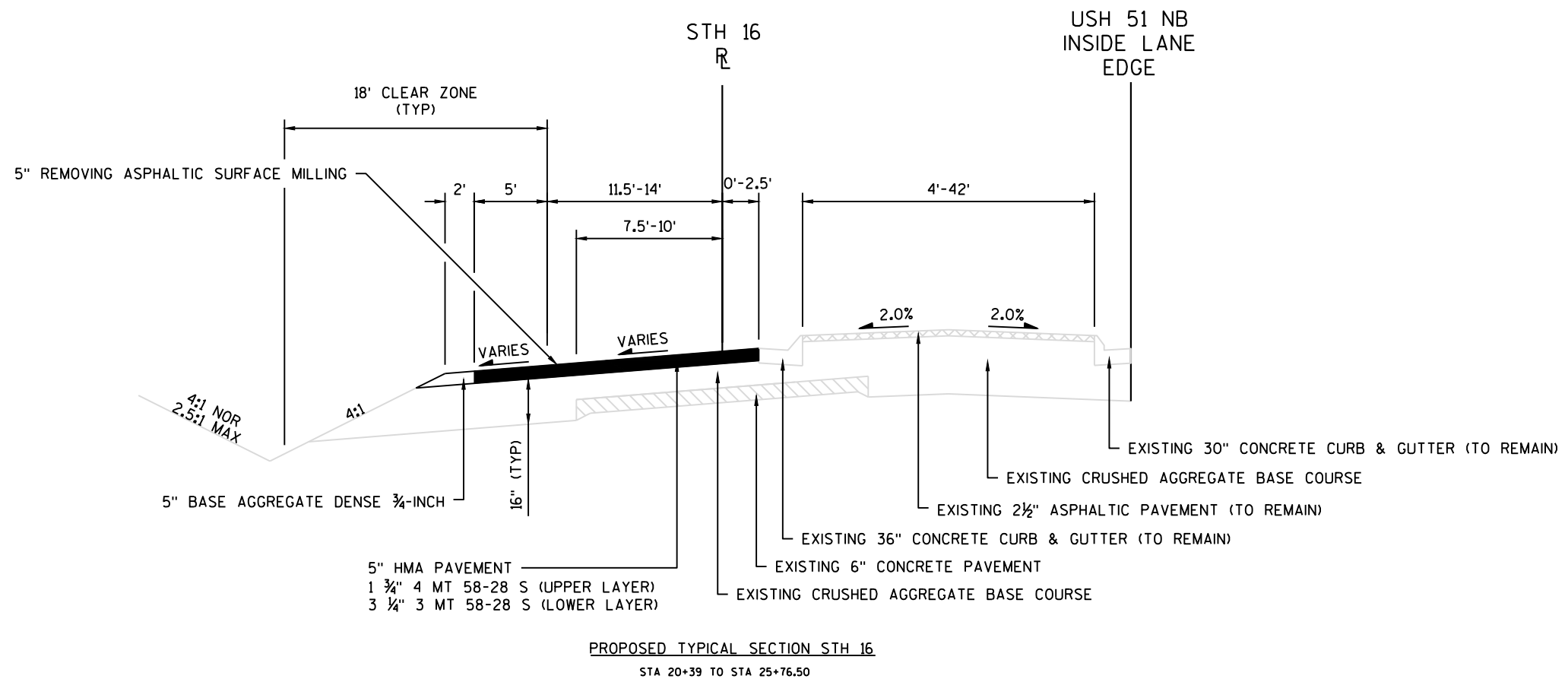
EXISTING TYPICAL SECTION STH 16
STA 25+76.50 TO STA 28+26

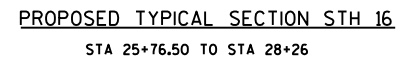


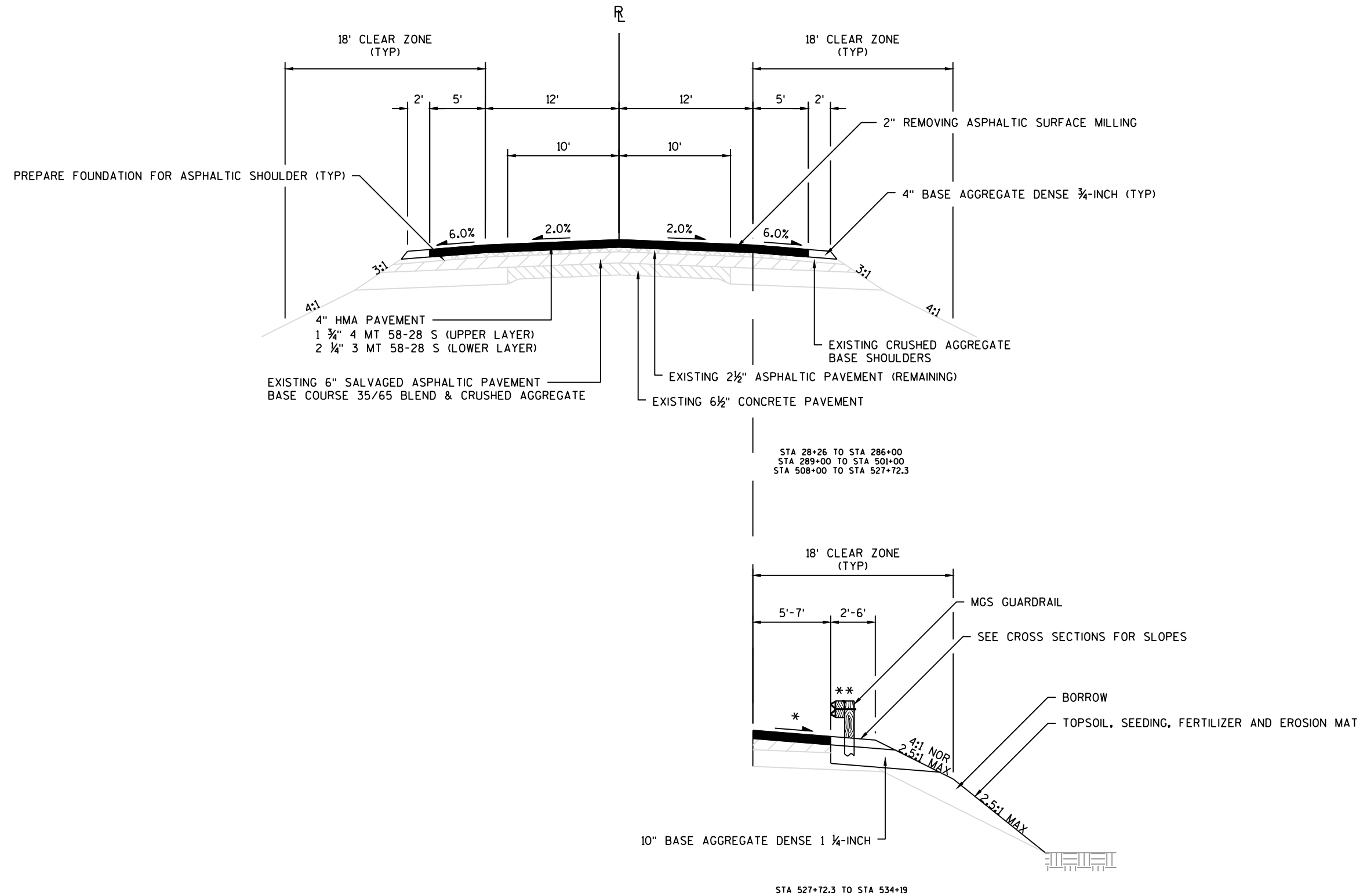
EXISTING TYPICAL SECTION STH 16
STA 28+26 TO STA 534+19



*4% MINIMUM AGGREGATE SHOULDER SLOPE.







PROPOSED TYPICAL SECTION STH 16

STA 28+26 TO STA 286+00
STA 289+00 TO STA 501+00
STA 508+00 TO STA 534+19

*NOTE - SEE CROSS SECTIONS FOR SLOPES
**NOTE - STA 528+57 - STA 533+57.4 RT

PROJECT NO: 1400-01-73

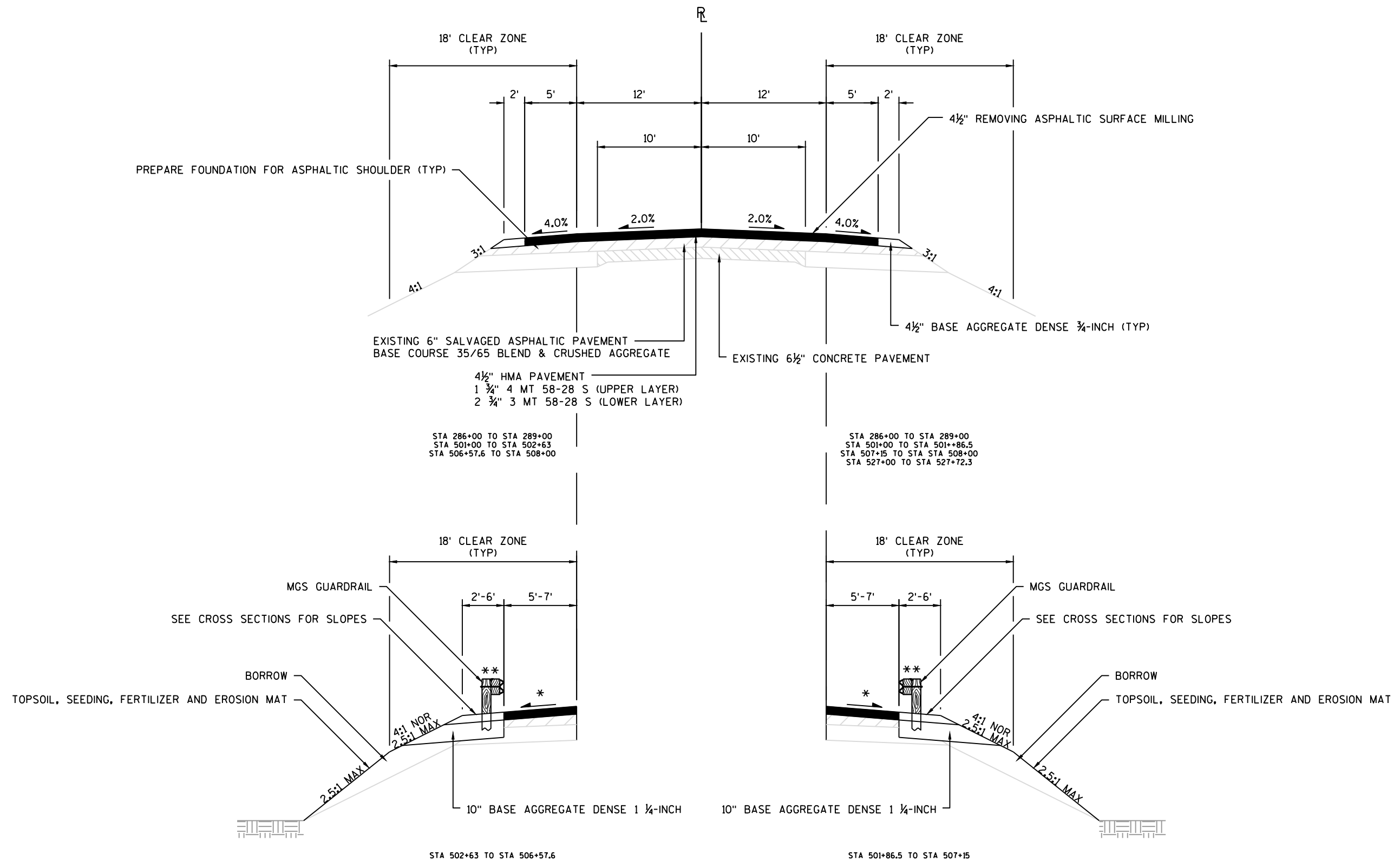
HWY: STH 16

COUNTY: COLUMBIA

PROPOSED TYPICAL SECTIONS

SHEET

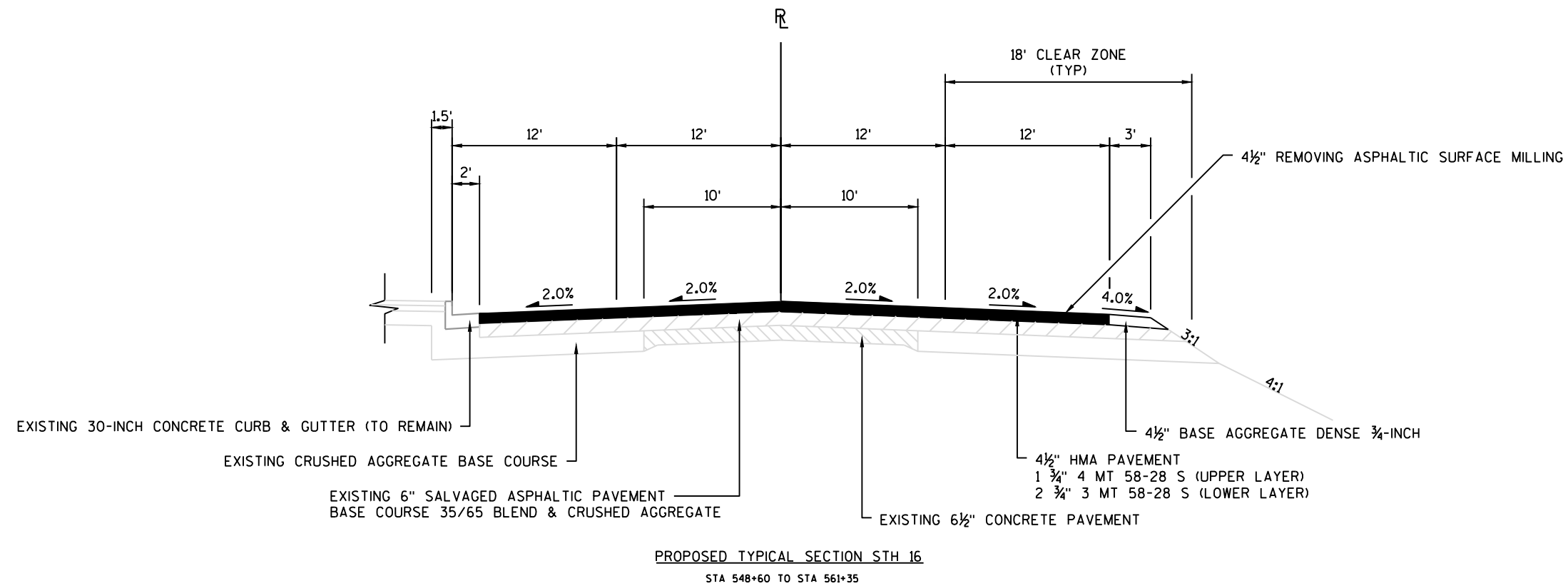
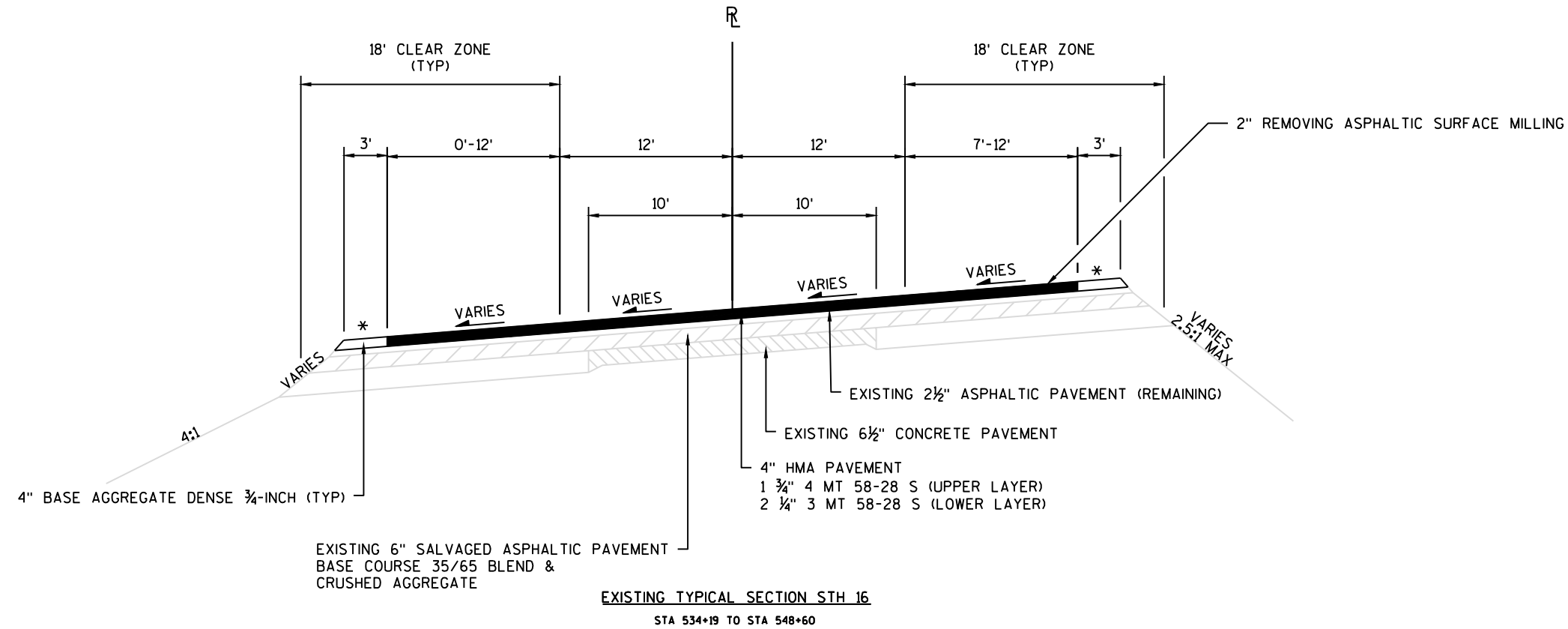
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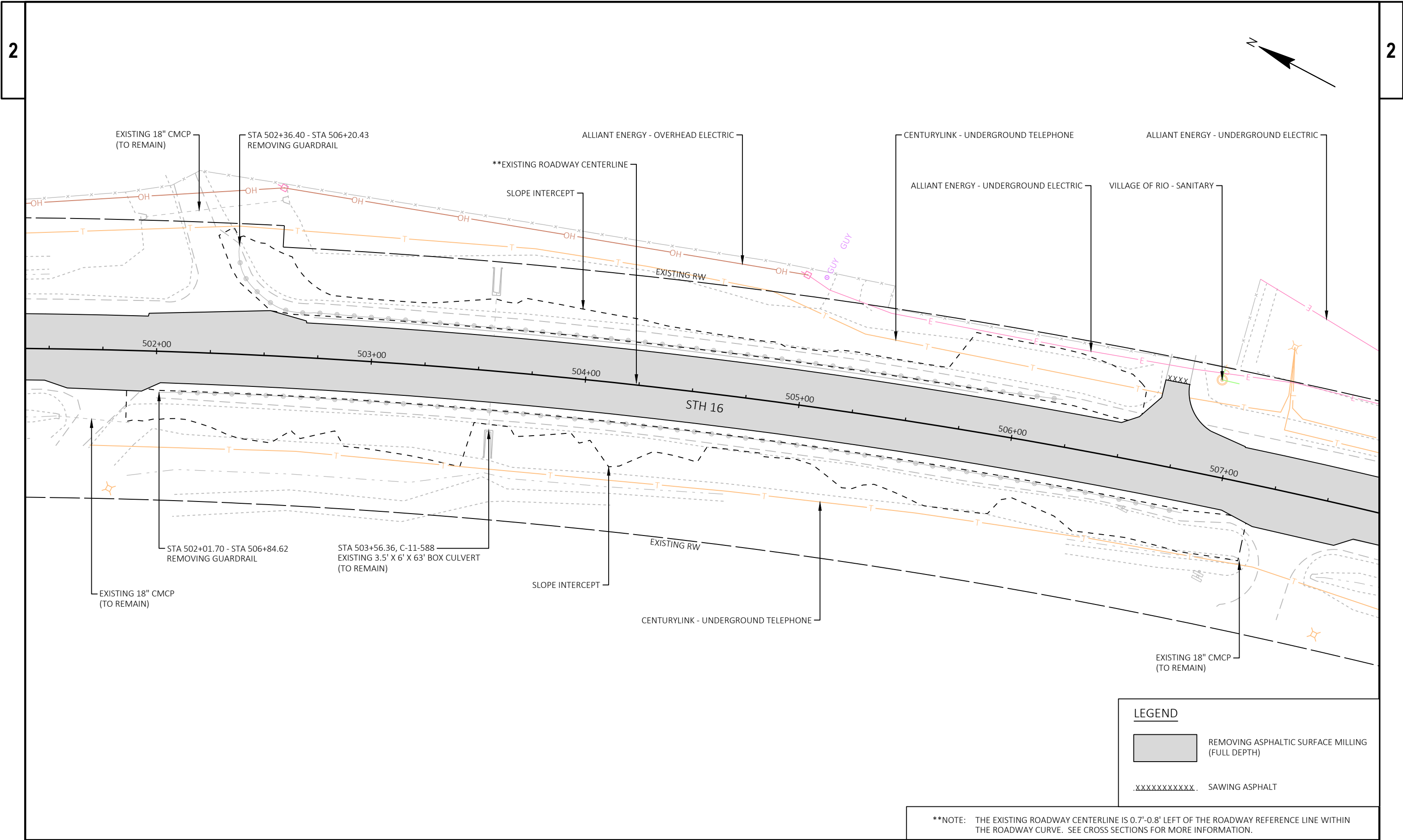
PROPOSED TYPICAL SECTION STH 16

STA 286+00 TO STA 289+00
STA 501+00 TO STA 508+00

*NOTE - SEE CROSS SECTIONS FOR SLOPES
**NOTE - STA 502+01.7 - STA 506+86 RT
STA 502+63 - STA 506+26.1 LT

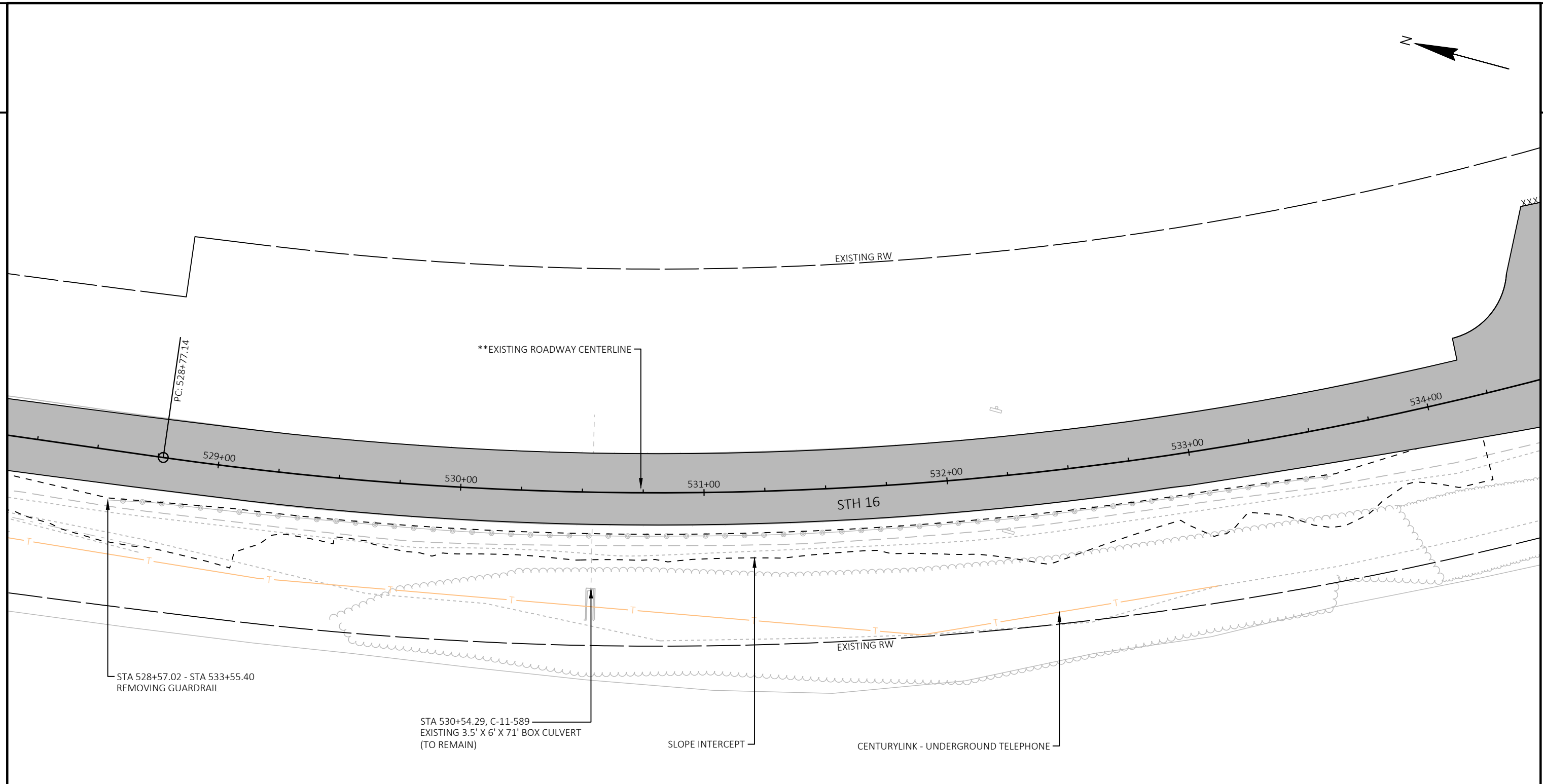


*4.0% MINIMUM AGGREGATE SHOULDER SLOPE.



2

2



LEGEND

REMOVING ASPHALTIC SURFACE MILLING

XXXXXXXXXXXX. SAWING ASPHALT

****NOTE:** THE EXISTING ROADWAY CENTERLINE IS 1.6'-2' LEFT OF THE ROADWAY REFERENCE LINE WITHIN THE ROADWAY CURVE. SEE CROSS SECTIONS FOR MORE INFORMATION.

PROJECT NO: 1400-01-73

HWY: STH 16

COUNTY: COLUMBIA

CONSTRUCTION DETAILS - REMOVALS

SHEET

E

FILE NAME : N:\PDS\C3D\14000103\SHEETSPLAN\021001-CD.DWG
LAYOUT NAME - 02

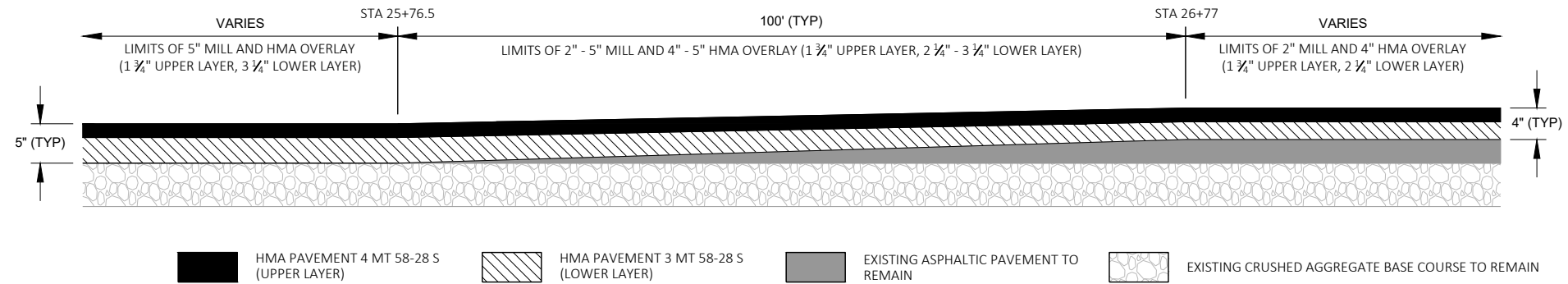
PLOT DATE : 10/12/2020 2:44 PM

PLOT BY : RINZEL, JAMES M

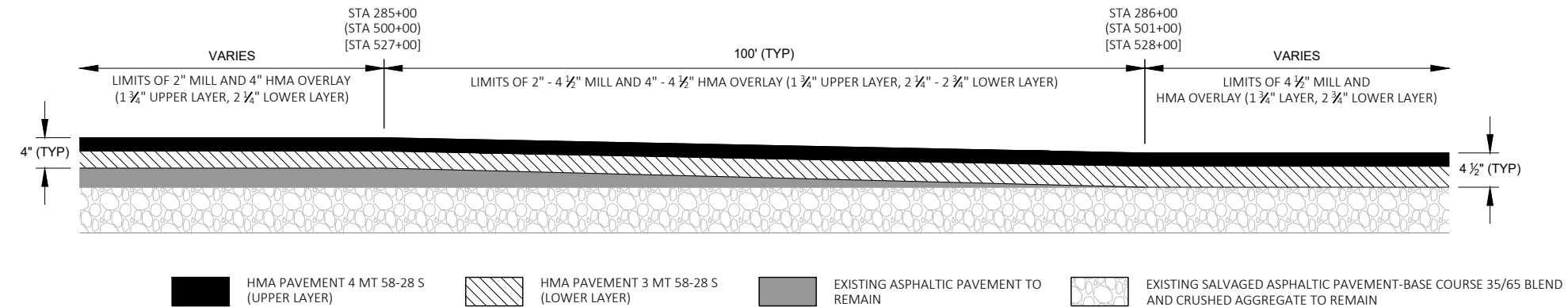
PLOT NAME :

PLOT SCALE : 1 IN:40 FT

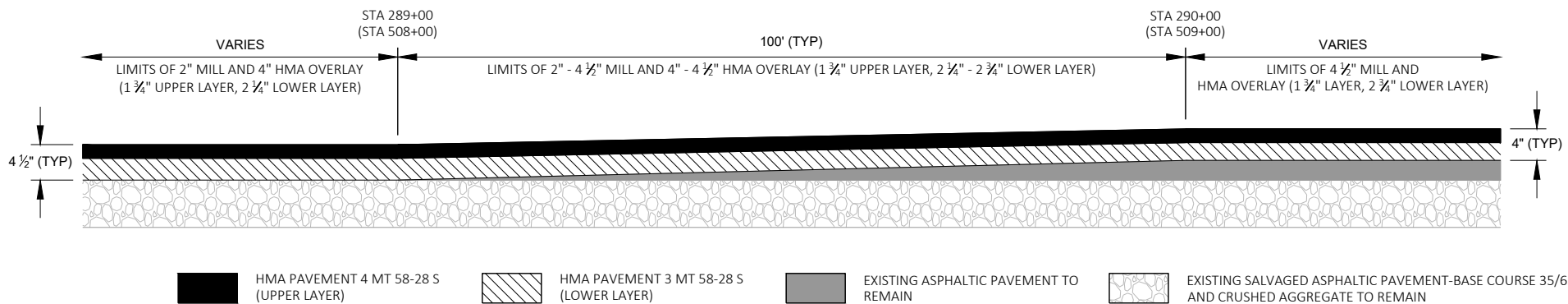
WISDOT/CADDS SHEET 42



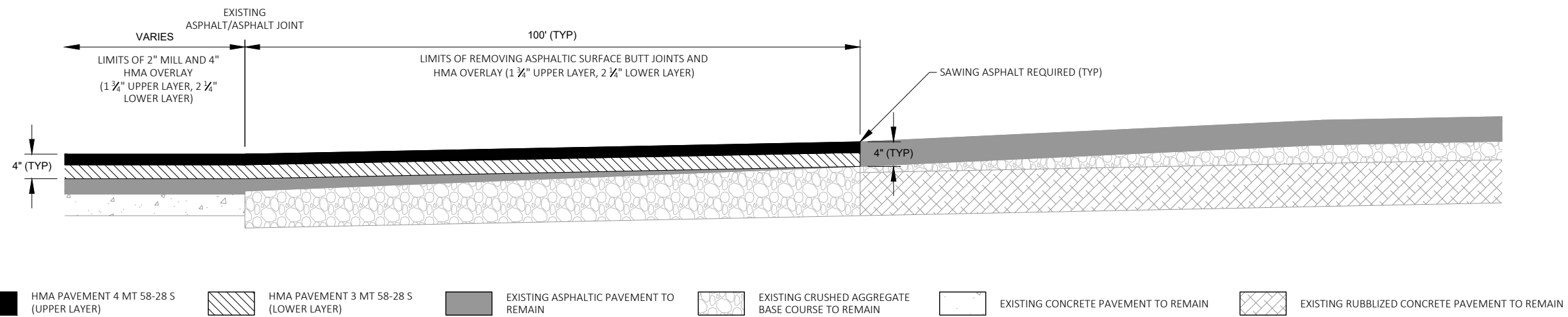
HMA OVERLAY DEPTH TRANSITION DETAIL
ELEVATION VIEW
STA 25+76.50 - STA 26+77



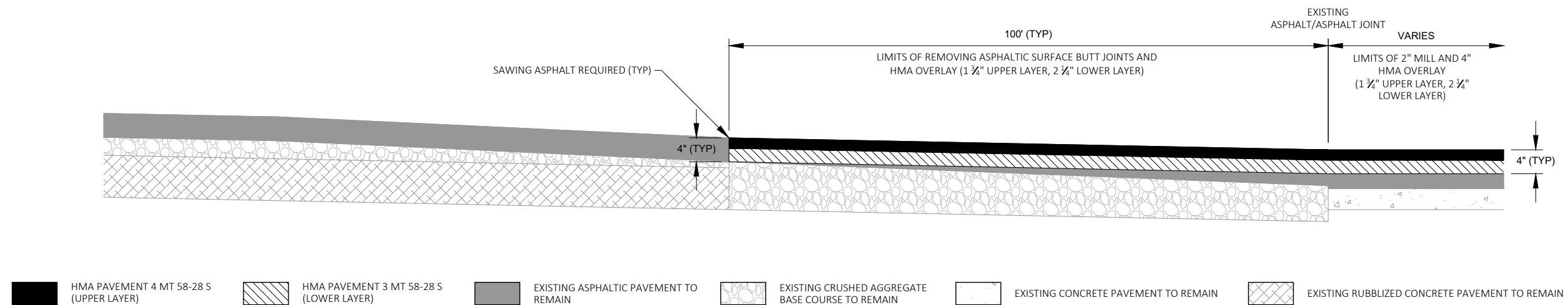
HMA OVERLAY DEPTH TRANSITION DETAIL
ELEVATION VIEW
STA 285+00 - STA 286+00
(STA 500+00 - STA 501+00)
[STA 547+60 - STA 548+60]



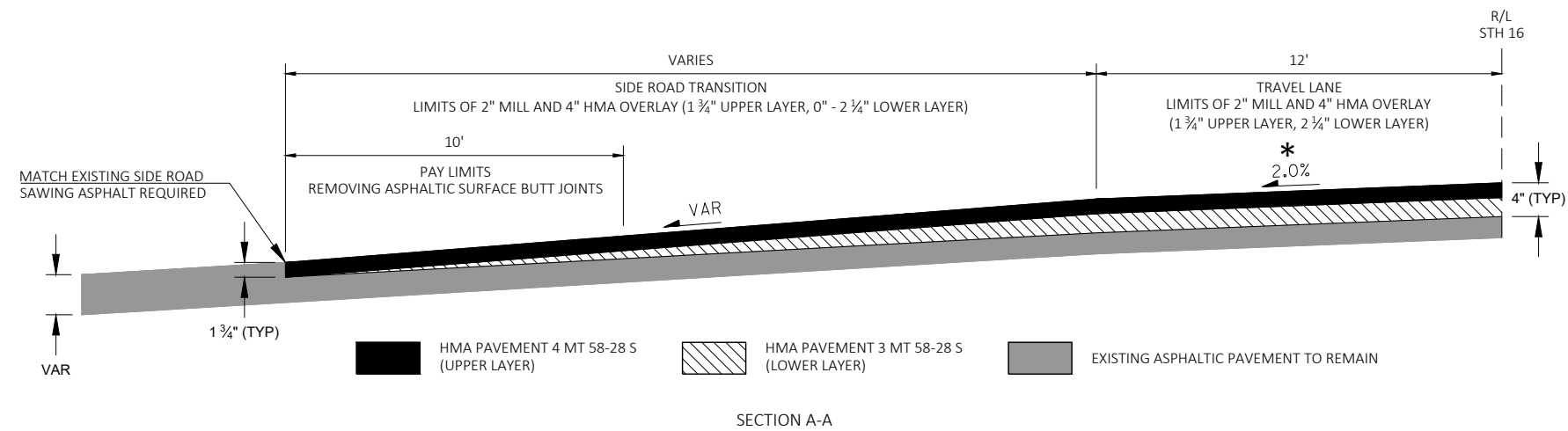
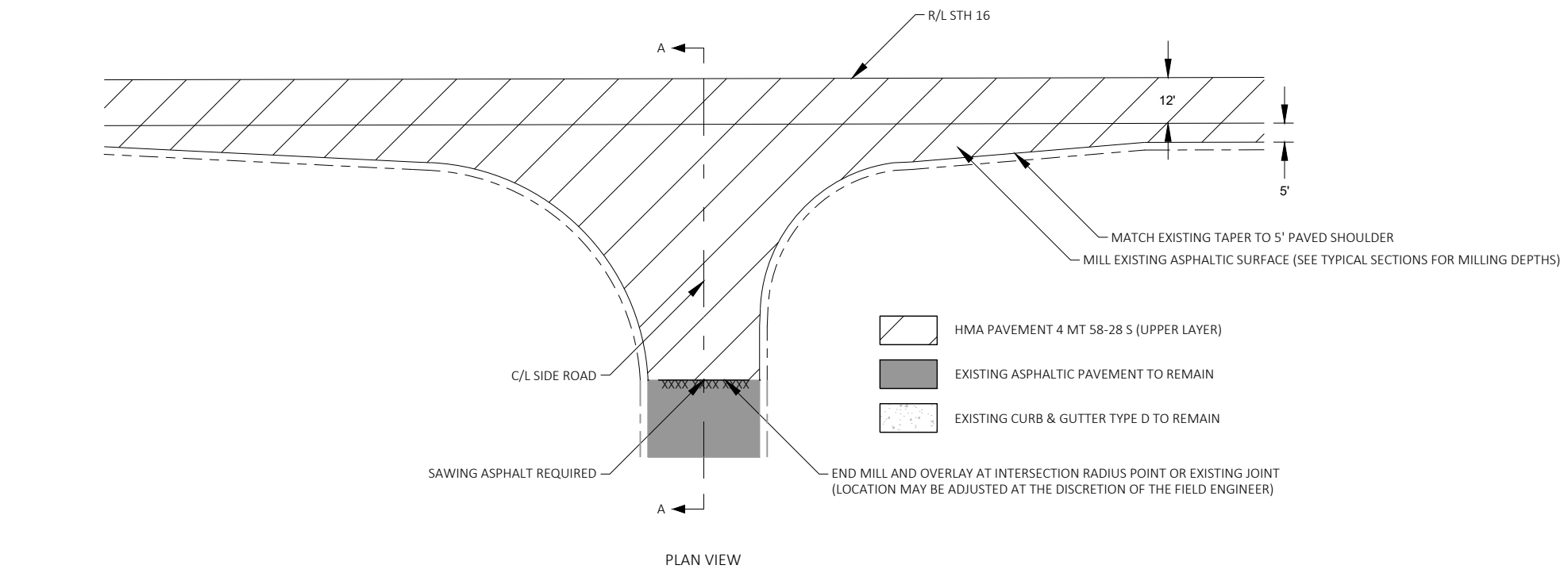
HMA OVERLAY DEPTH TRANSITION DETAIL
ELEVATION VIEW
STA 289+00 - STA 290+00
(STA 508+00 - STA 509+00)



RAMP JOINT DETAIL
ELEVATION VIEW
STH 16 EB OFF RAMP
STH 16 WB ON RAMP



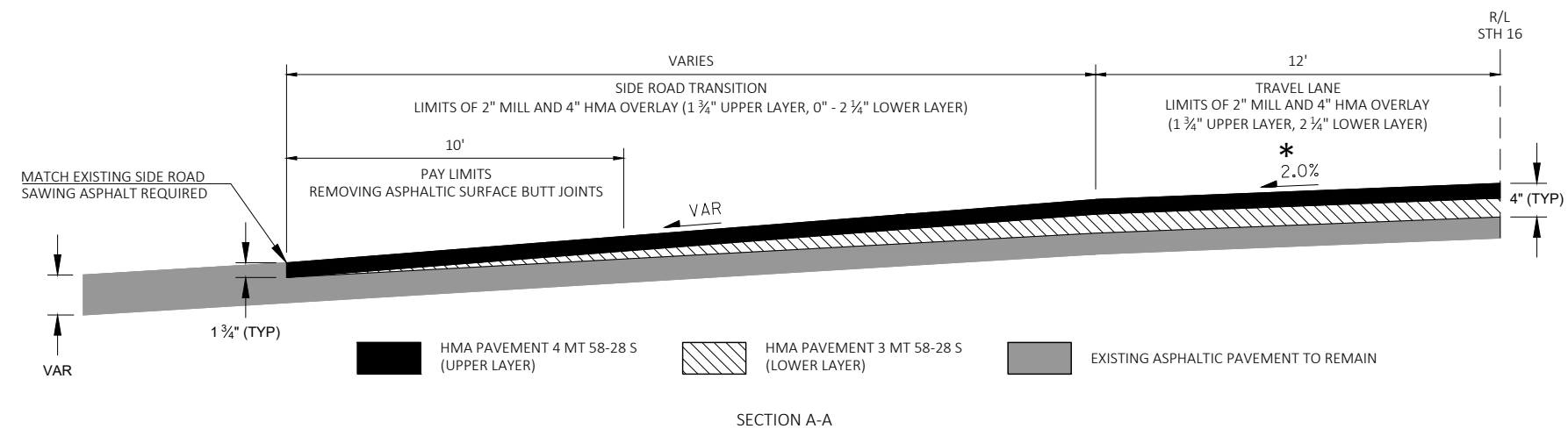
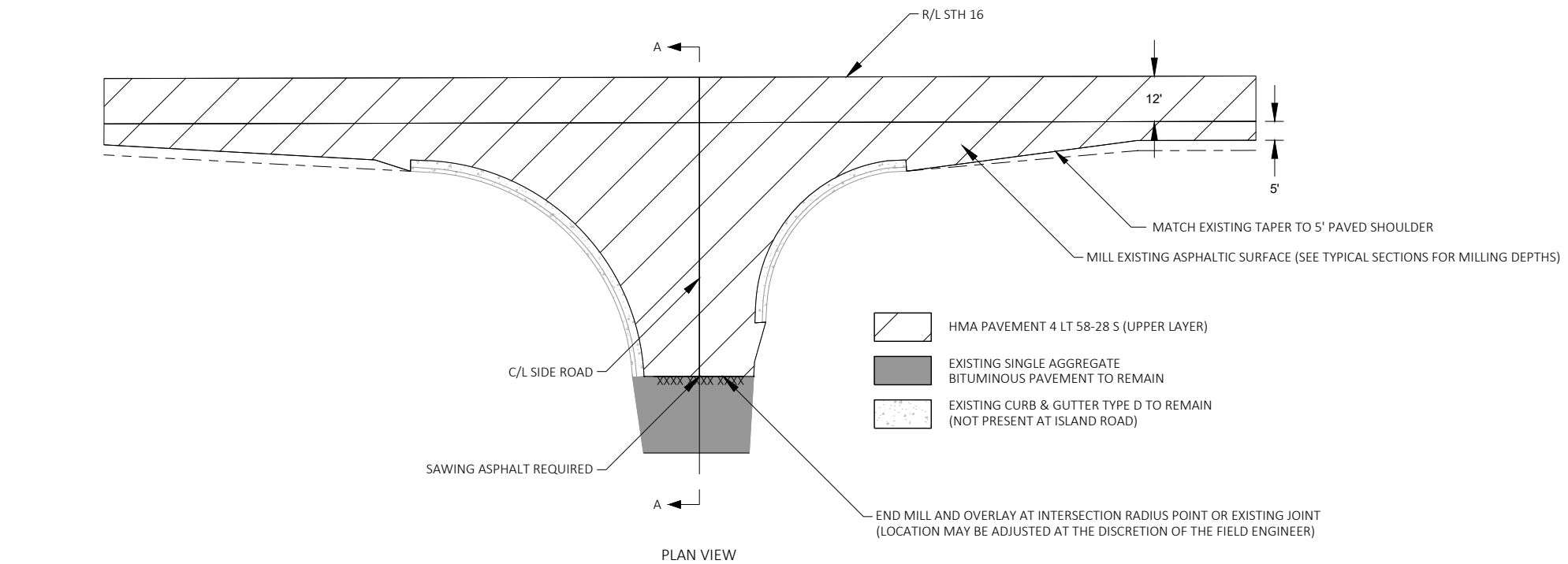
RAMP JOINT DETAIL
ELEVATION VIEW
STH 16 EB ON RAMP
STH 16 WB OFF RAMP



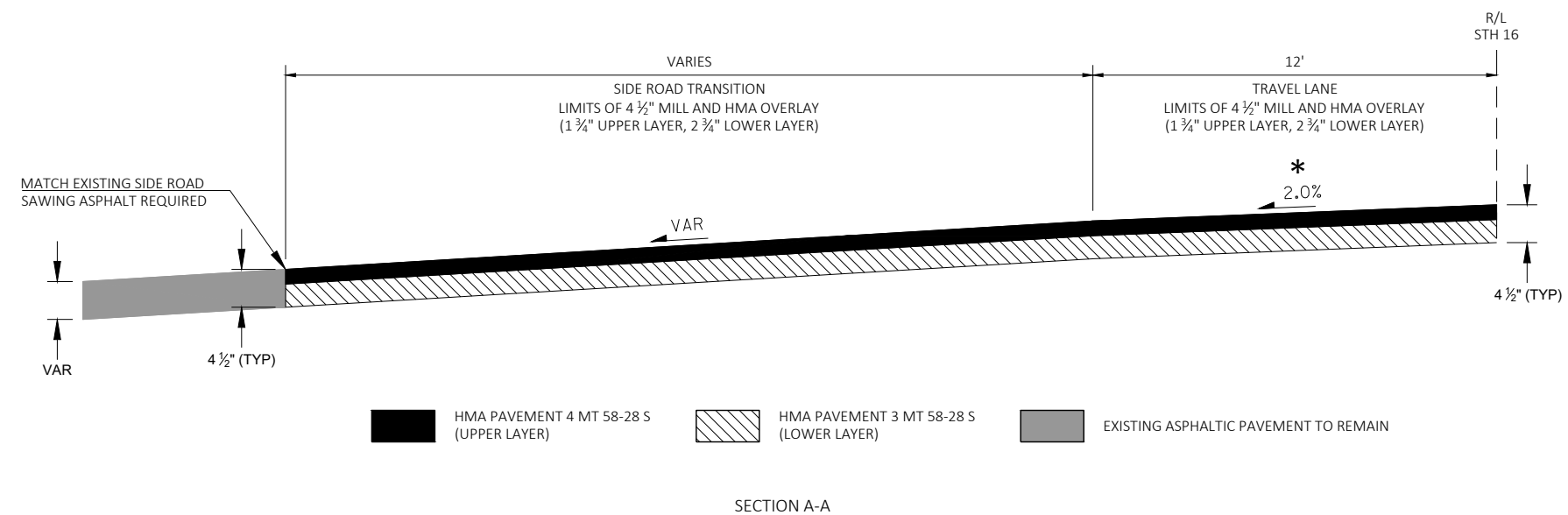
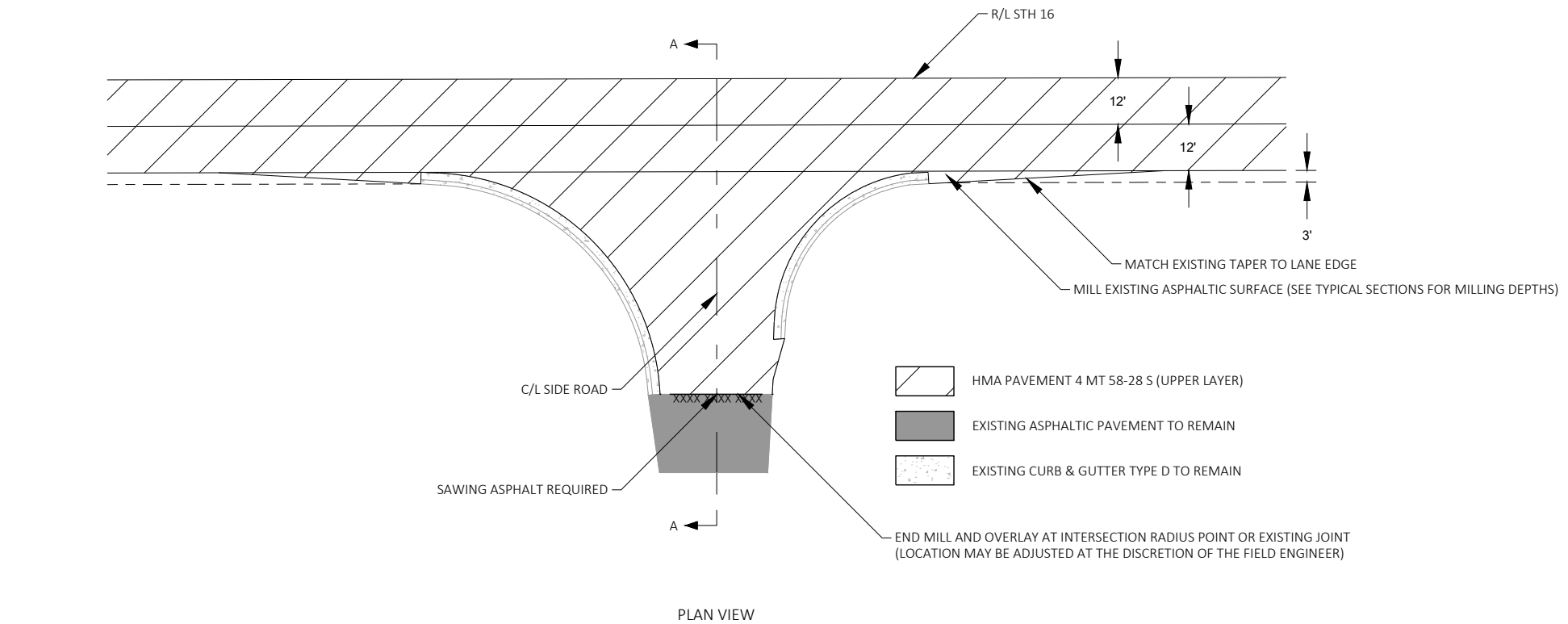
SIDE ROAD TRANSITION DETAIL

*2.0% TYPICAL; MATCH EXISTING PAVEMENT CROSS SLOPE ALONG SUPERELEVATED CURVES

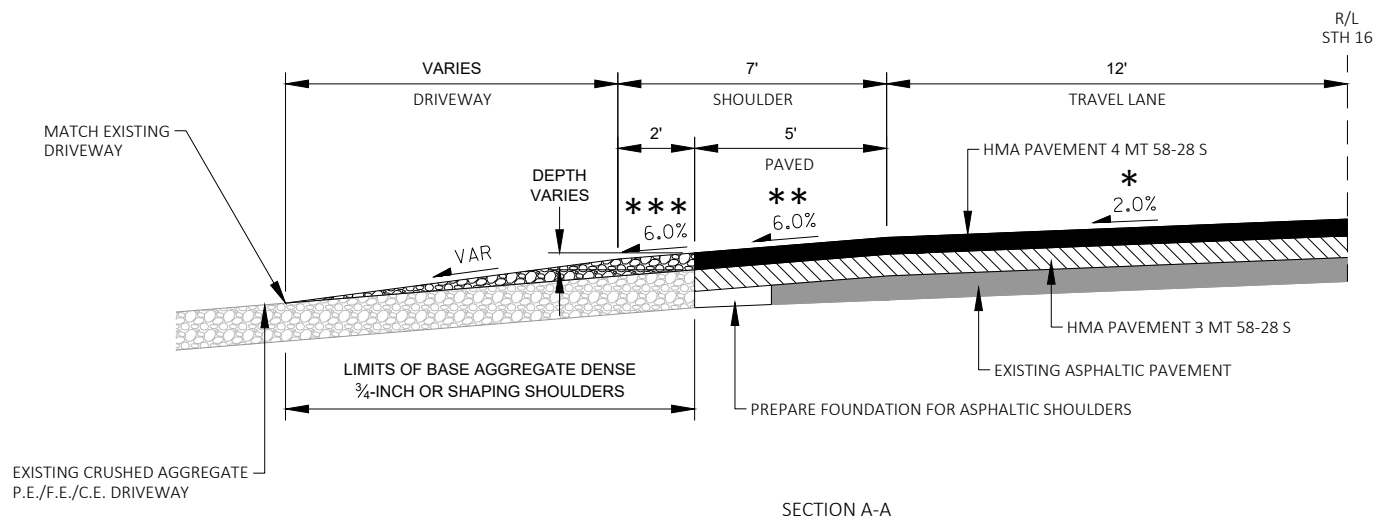
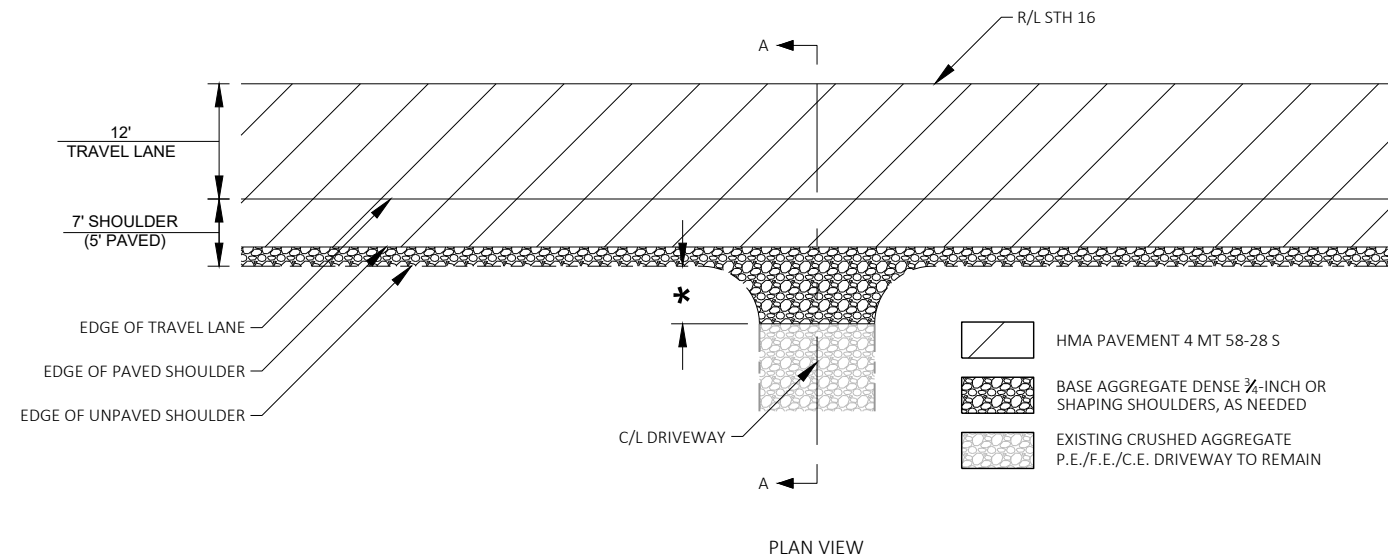
MURRAY ROAD	E OLD HWY 16
MORRIS DRIVE	GORMAN ROAD
HORTON ROAD	W HILL ROAD
DUNNING ROAD (NORTH)	SALISBURY ROAD
CUTSFORTH ROAD	HAGEN ROAD
CURTIS DRIVE	
PEASE ROAD	
W OLD HWY 16	
TRAUT ROAD	



SIDE ROAD WITH CURB AND GUTTER TRANSITION DETAIL
*2.0% TYPICAL; MATCH EXISTING PAVEMENT CROSS SLOPE ALONG SUPERELEVATED CURVES
DUNNING ROAD (SOUTH)
COWGILL ROAD/RIO STREET
COLUMBIA COUNTY SOLID WASTE WASTE ENTRANCE (INCLUDES RIGHT TURN LANE)

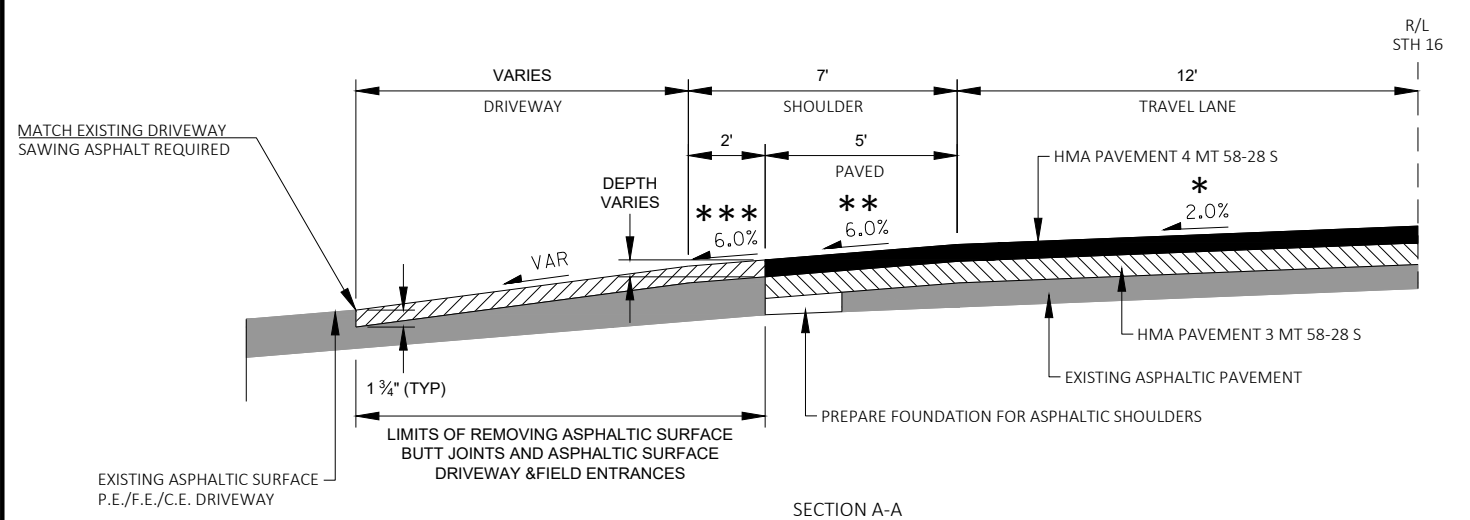
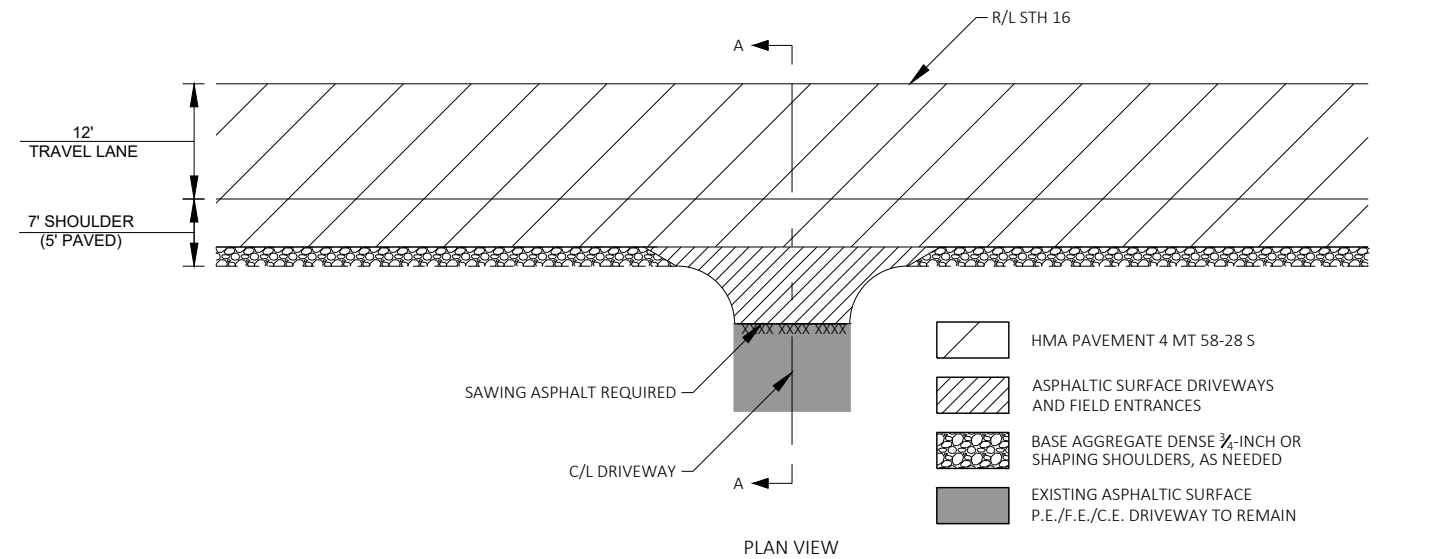


SIDE ROAD WITH CURB AND GUTTER TRANSITION DETAIL
*2.0% TYPICAL; MATCH EXISTING PAVEMENT CROSS SLOPE ALONG SUPERELEVATED CURVES
CTH B/C
PARIS STREET



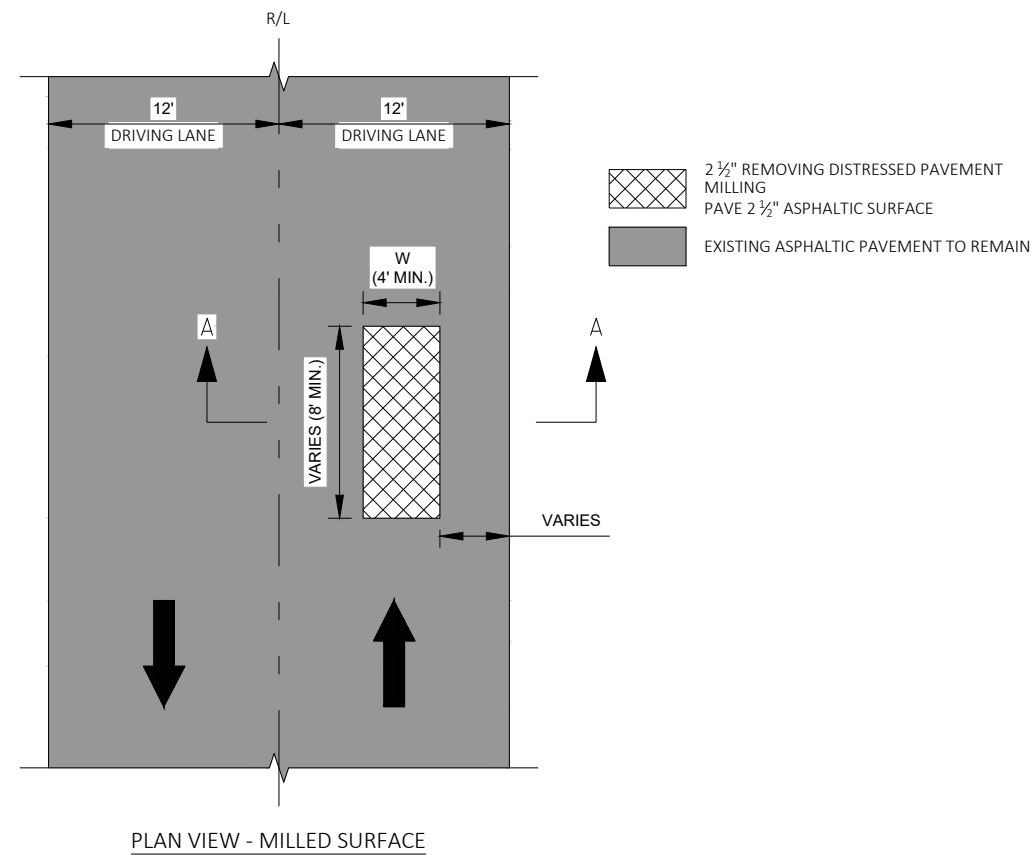
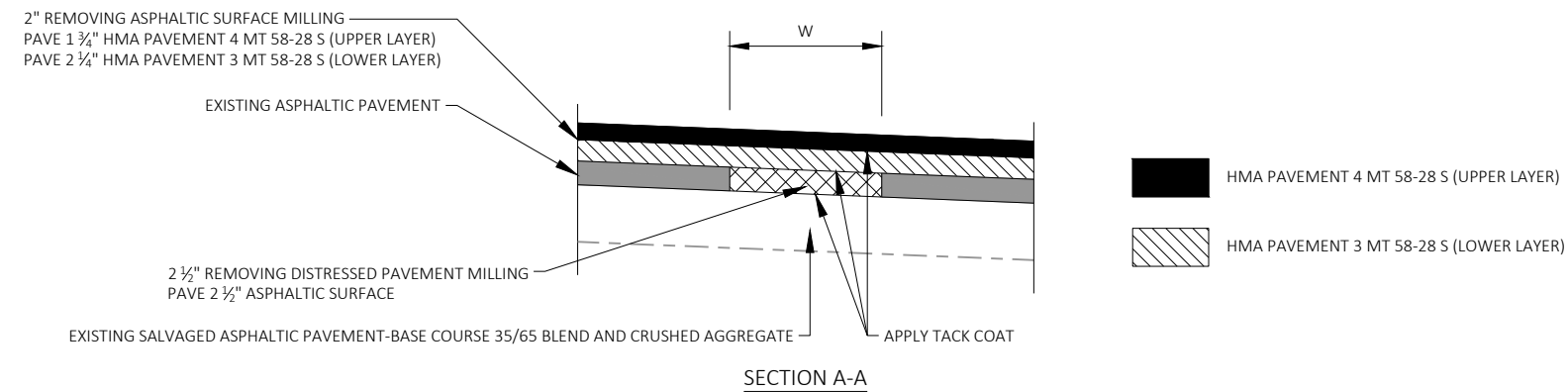
P.E./F.E./C.E. DRIVEWAY DETAIL - EXISTING CRUSHED AGGREGATE (STA 19+04.50 - STA 561+35)

*REPLACE TO THE DRIVEWAY RADIUS POINTS OR AS DIRECTED BY THE FIELD ENGINEER
**2.0% TYPICAL ON DRIVING LANE; 6.0% TYPICAL ON PAVED SHOULDER; MATCH EXISTING PAVEMENT CROSS SLOPE ALONG SUPERELEVATED CURVES
***6% TYPICAL; MATCH S.E. SLOPE AT LOW END OF S.E. CURVE; 8% MAX. ROLLOVER RATE AT HIGH END OF S.E. CURVE



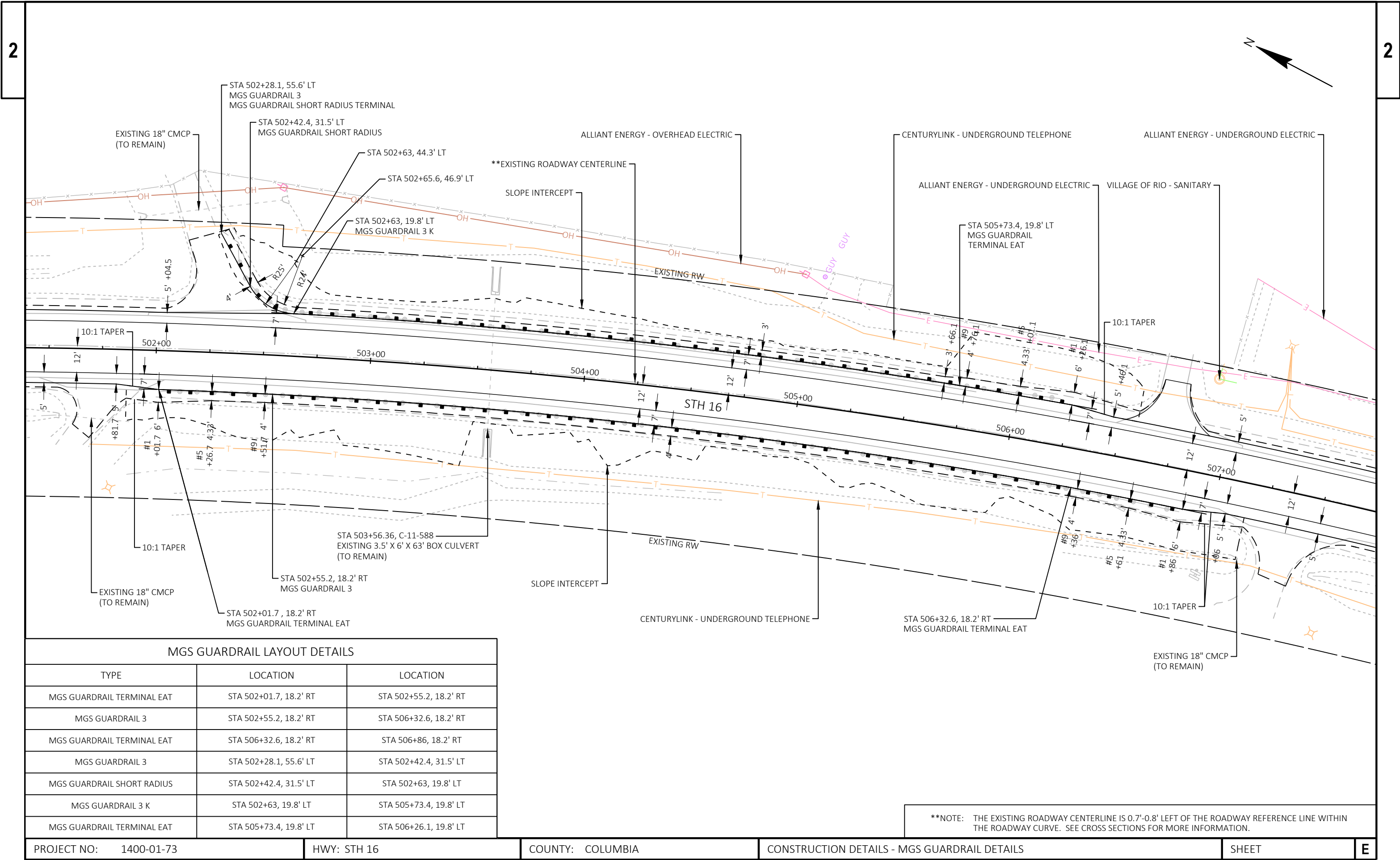
P.E./F.E./C.E. DRIVEWAY DETAIL - EXISTING ASPHALT (STA 19+04.50 - STA 561+35)

*REPLACE TO THE EXISTING PAVEMENT JOINT OR AS DIRECTED BY THE FIELD ENGINEER
**MATCH EXISTING PAVEMENT CROSS SLOPE
***6% TYPICAL; MATCH S.E. SLOPE AT LOW END OF S.E. CURVE; 8% MAX. ROLLOVER RATE AT HIGH END OF S.E. CURVE



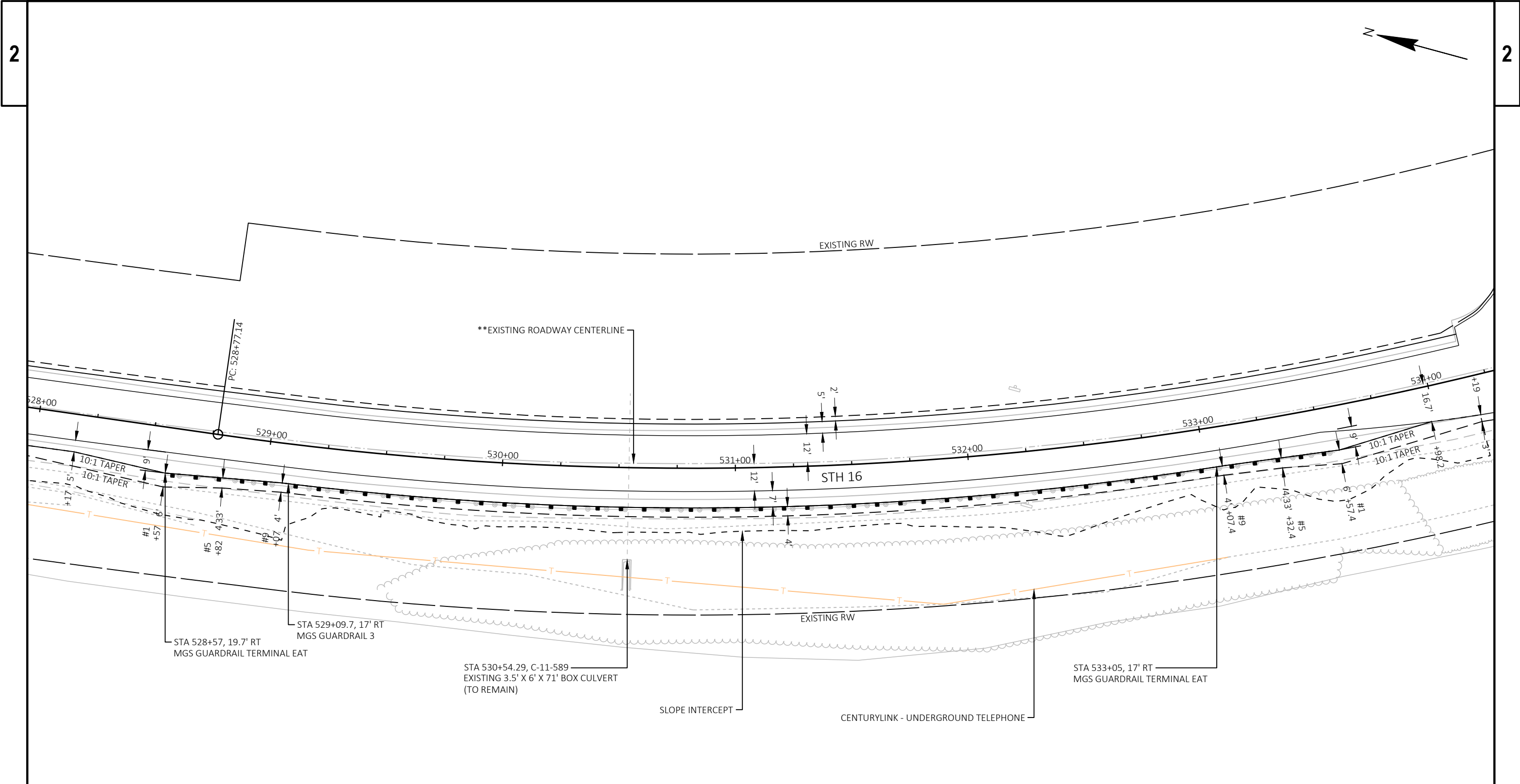
REMOVING DISTRESSED PAVEMENT MILLING DETAIL
SEE TABLES (RIGHT) FOR APPROXIMATE LOCATIONS AND WIDTHS.
EXACT LOCATIONS AND WIDTHS TO BE DETERMINED BY THE FIELD ENGINEER.

[illegible][illegible]



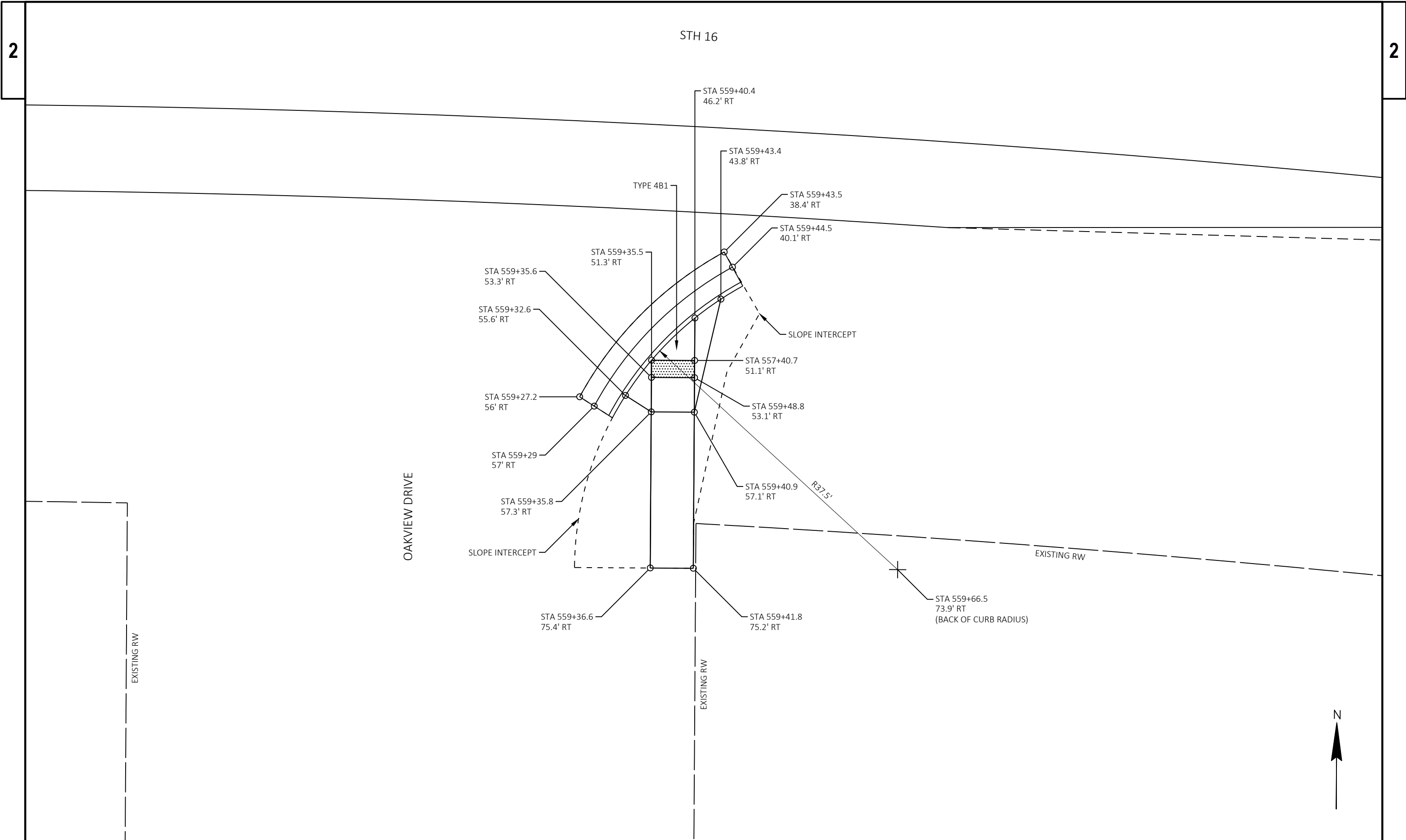
MGS GUARDRAIL LAYOUT DETAILS		
TYPE	LOCATION	LOCATION
MGS GUARDRAIL TERMINAL EAT	STA 502+01.7, 18.2' RT	STA 502+55.2, 18.2' RT
MGS GUARDRAIL 3	STA 502+55.2, 18.2' RT	STA 506+32.6, 18.2' RT
MGS GUARDRAIL TERMINAL EAT	STA 506+32.6, 18.2' RT	STA 506+86, 18.2' RT
MGS GUARDRAIL 3	STA 502+28.1, 55.6' LT	STA 502+42.4, 31.5' LT
MGS GUARDRAIL SHORT RADIUS	STA 502+42.4, 31.5' LT	STA 502+63, 19.8' LT
MGS GUARDRAIL 3 K	STA 502+63, 19.8' LT	STA 505+73.4, 19.8' LT
MGS GUARDRAIL TERMINAL EAT	STA 505+73.4, 19.8' LT	STA 506+26.1, 19.8' LT

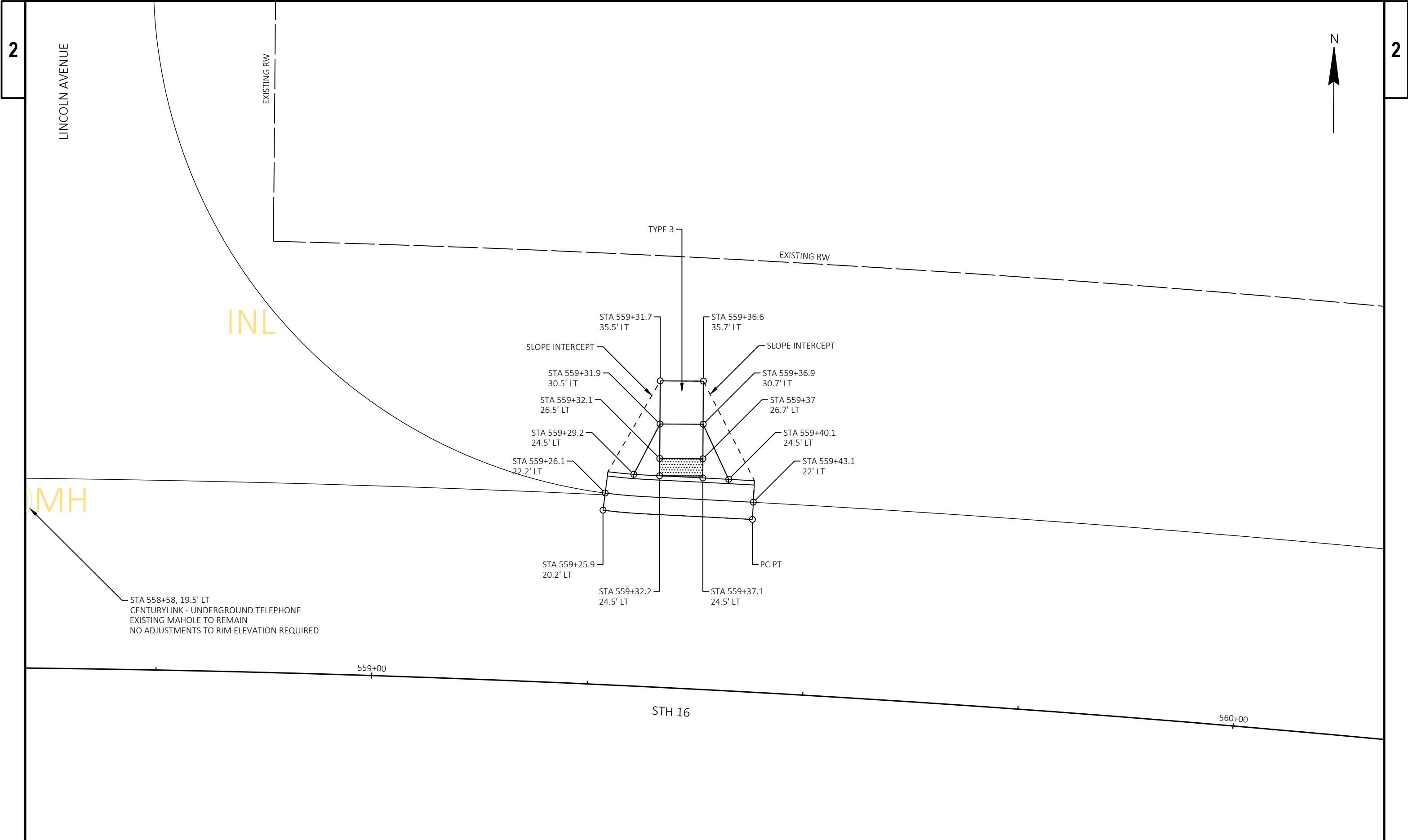
**NOTE: THE EXISTING ROADWAY CENTERLINE IS 0.7'-0.8' LEFT OF THE ROADWAY REFERENCE LINE WITHIN THE ROADWAY CURVE. SEE CROSS SECTIONS FOR MORE INFORMATION.



MGS GUARDRAIL LAYOUT DETAILS		
TYPE	LOCATION	
MGS GUARDRAIL TERMINAL EAT	STA 528+57, 19.7' RT	STA 529+09.7, 17' RT
MGS GUARDRAIL 3	STA 529+09.7, 17' RT	STA 533+05, 17' RT
MGS GUARDRAIL TERMINAL EAT	STA 533+05, 17' RT	STA 533+57.4, 19' RT

**NOTE: THE EXISTING ROADWAY CENTERLINE IS 1.6'-2' LEFT OF THE ROADWAY REFERENCE LINE WITHIN THE ROADWAY CURVE. SEE CROSS SECTIONS FOR MORE INFORMATION.



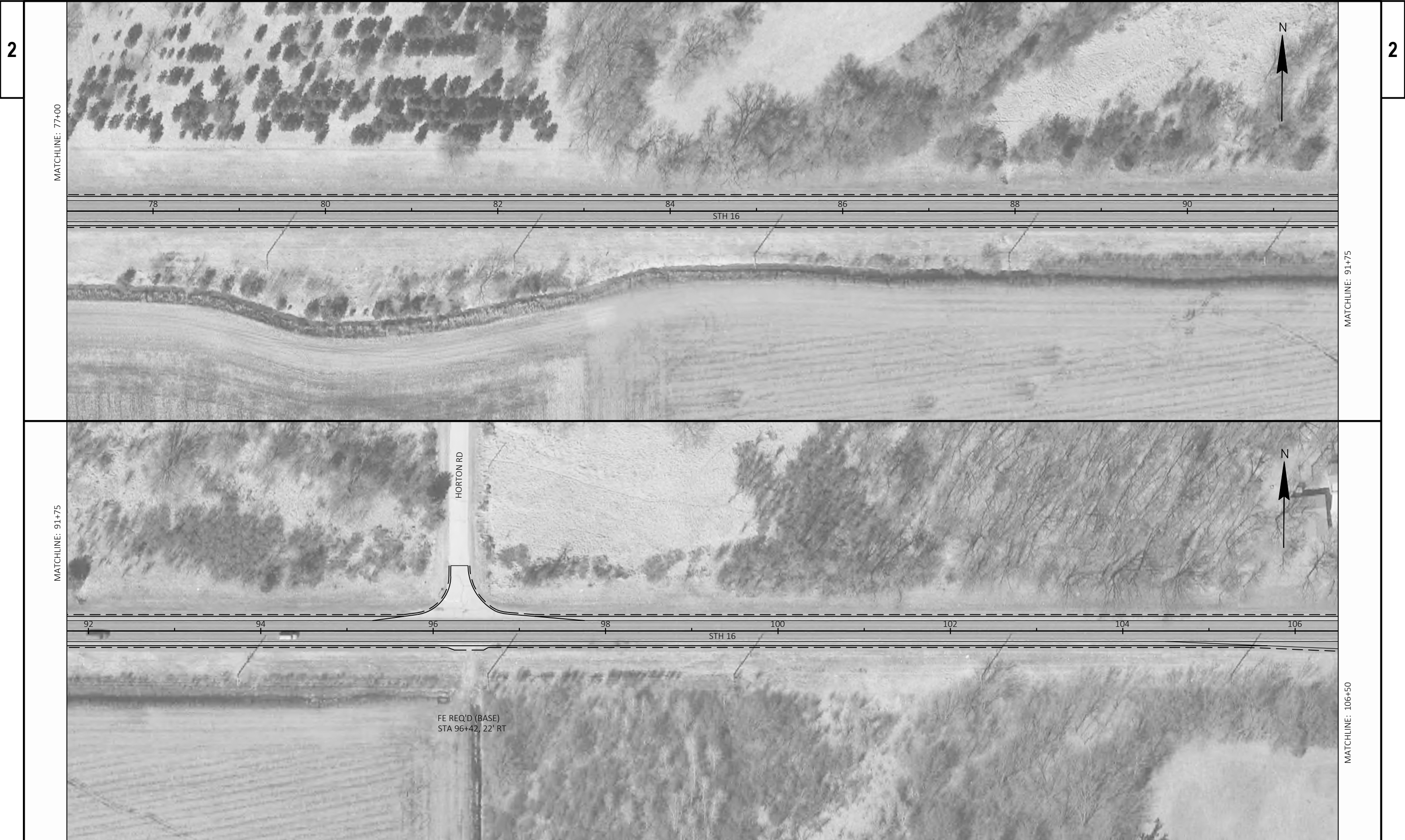




PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO:	1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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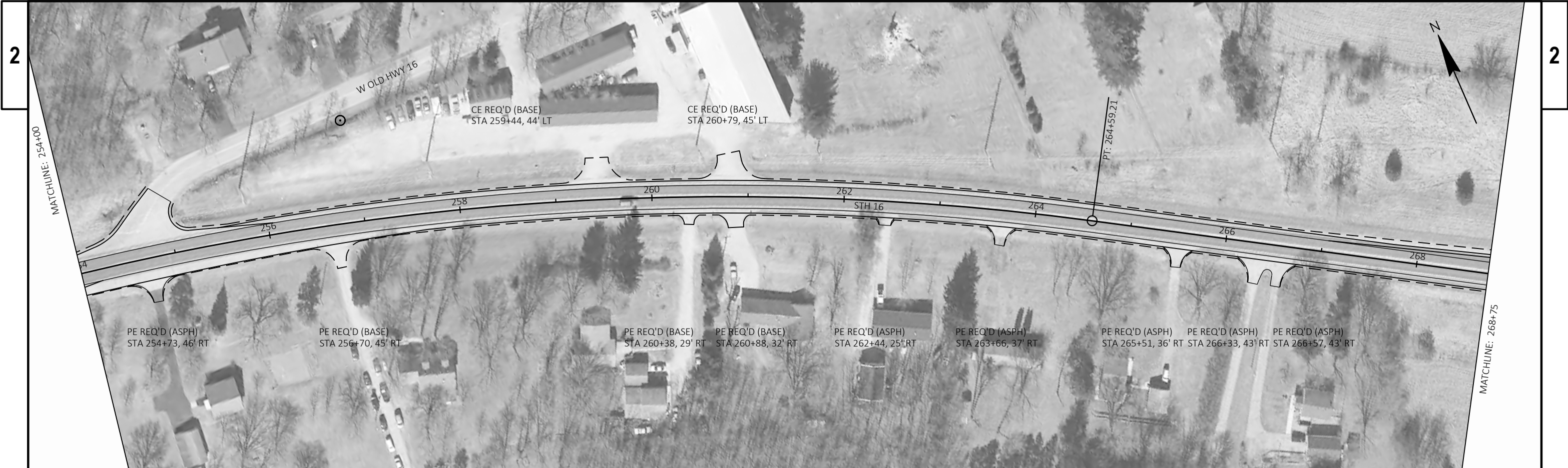
PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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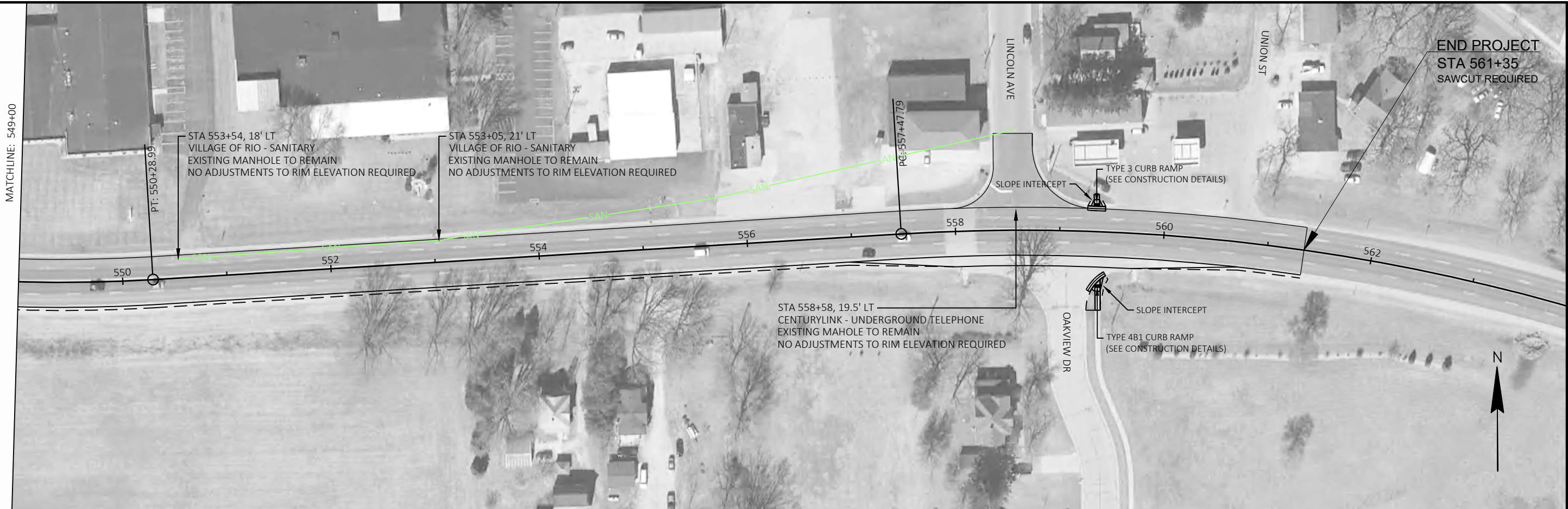
PROJECT NO:	1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	PLAN	SHEET	E
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GENERAL NOTES

THE SILT FENCE RELIEF DETAIL IS A SUPPLEMENTAL DETAIL TO THE SILT FENCE STANDARD DETAILS AND SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

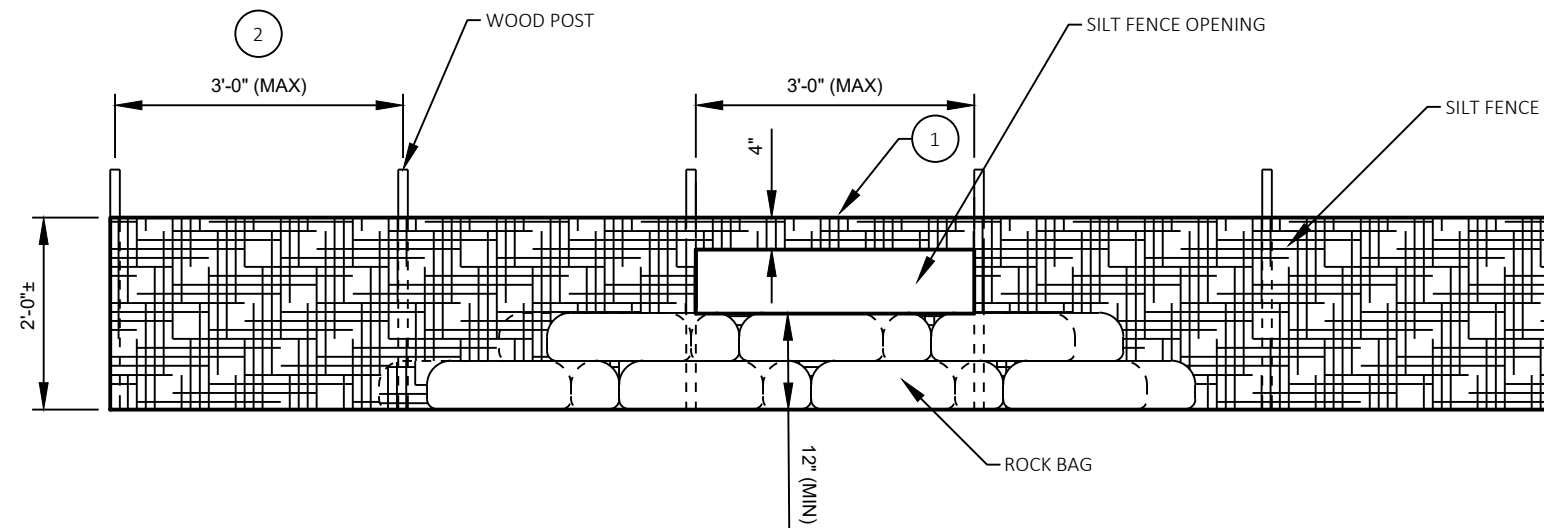
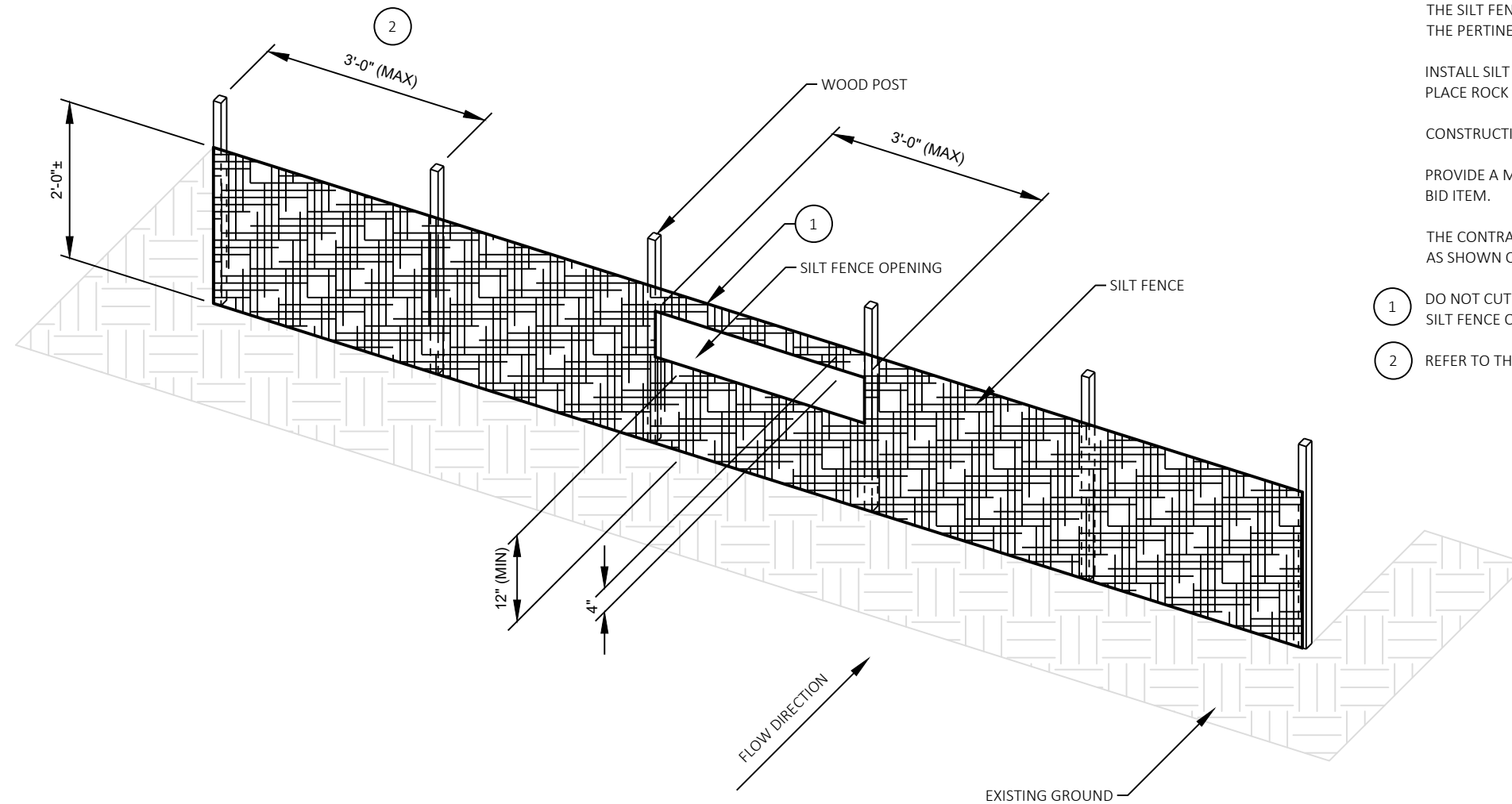
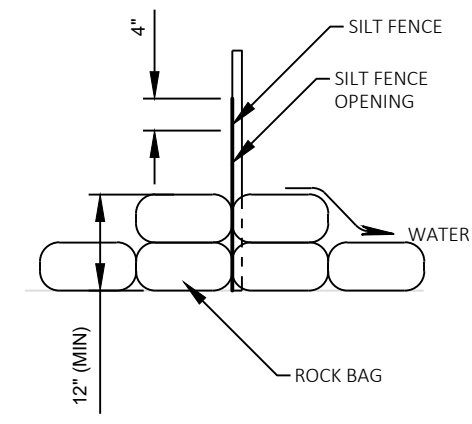
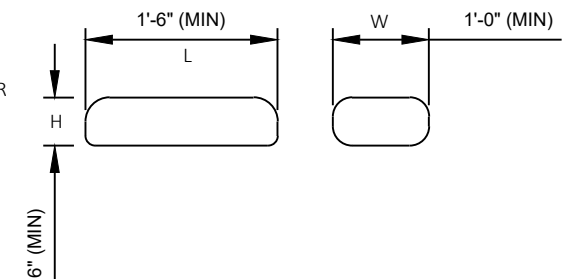
INSTALL SILT FENCE PRIOR TO CONSTRUCTING THE SILT FENCE OPENING. PRIOR TO CONSTRUCTING THE SILT FENCE OPENING, PLACE ROCK BAGS AT THE SILT FENCE OPENING AS SHOWN IN THIS DETAIL.

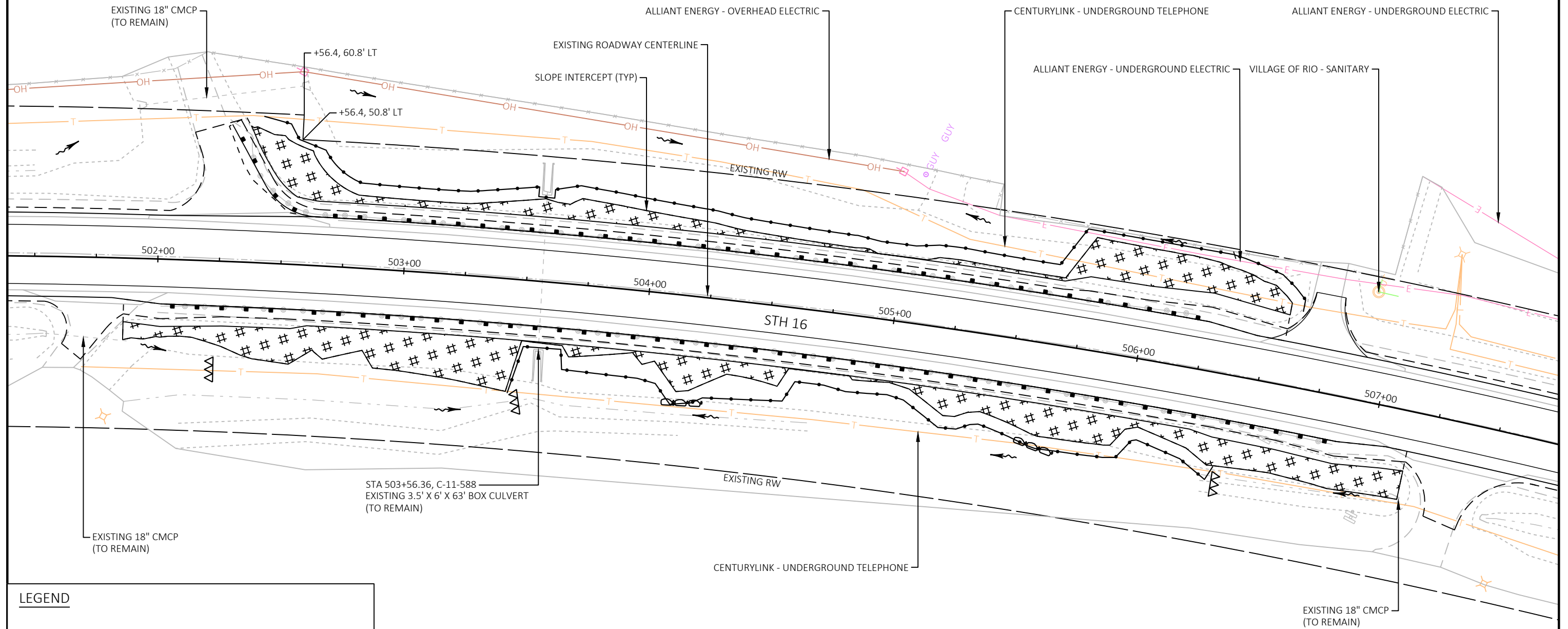
CONSTRUCTION OF THE SILT FENCE OPENING SHALL BE INCIDENTAL TO THE COST OF THE SILT FENCE BID ITEM.

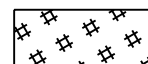
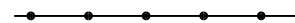
PROVIDE A MINIMUM OF 22 ROCK BAGS MINIMUM PER 3 FOOT OPENING. ROCK BAGS SHALL BE PAID UNDER THE ROCK BAGS BID ITEM.

THE CONTRACTOR SHALL ADJUST THE SILT FENCE RELIEF OPENINGS WITHIN THE SILT FENCE AS NECESSARY TO PROVIDE RELIEF: AS SHOWN ON THE PLANS, TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE FIELD ENGINEER.

- 1 DO NOT CUT THE SUPPORT CORD OR TENSION TAPE WHEN CONSTRUCTING THE SILT FENCE OPENING. KEEP THE TOP OF THE SILT FENCE OPENING 1"± BELOW THE 3" FOLD AT THE SUPPORT CORD OR TENSION TAPE.
- 2 REFER TO THE SILT FENCE STANDARD DETAILS FOR ALLOWABLE ADJUSTMENTS TO POST SPACING.

SILT FENCE RELIEF DETAILSECTION VIEWROCK BAG DETAIL

**LEGEND**

-  SALVAGED TOPSOIL, SEEDING, FERTILIZER AND EROSION MAT CLASS I TYPE B
-  SILT FENCE
-  SILT FENCE WITH ROCK BAG RELIEF
-  TEMPORARY DITCH CHECK
-  SURFACE FLOW PATH DIRECTION

PROJECT NO: 1400-01-73

HWY: STH 16

COUNTY: COLUMBIA

EROSION CONTROL PLAN

SHEET

EFILE NAME : N:\PDS\C3D\14000103\SHEETSPLAN\022002-EC.DWG
LAYOUT NAME - 01

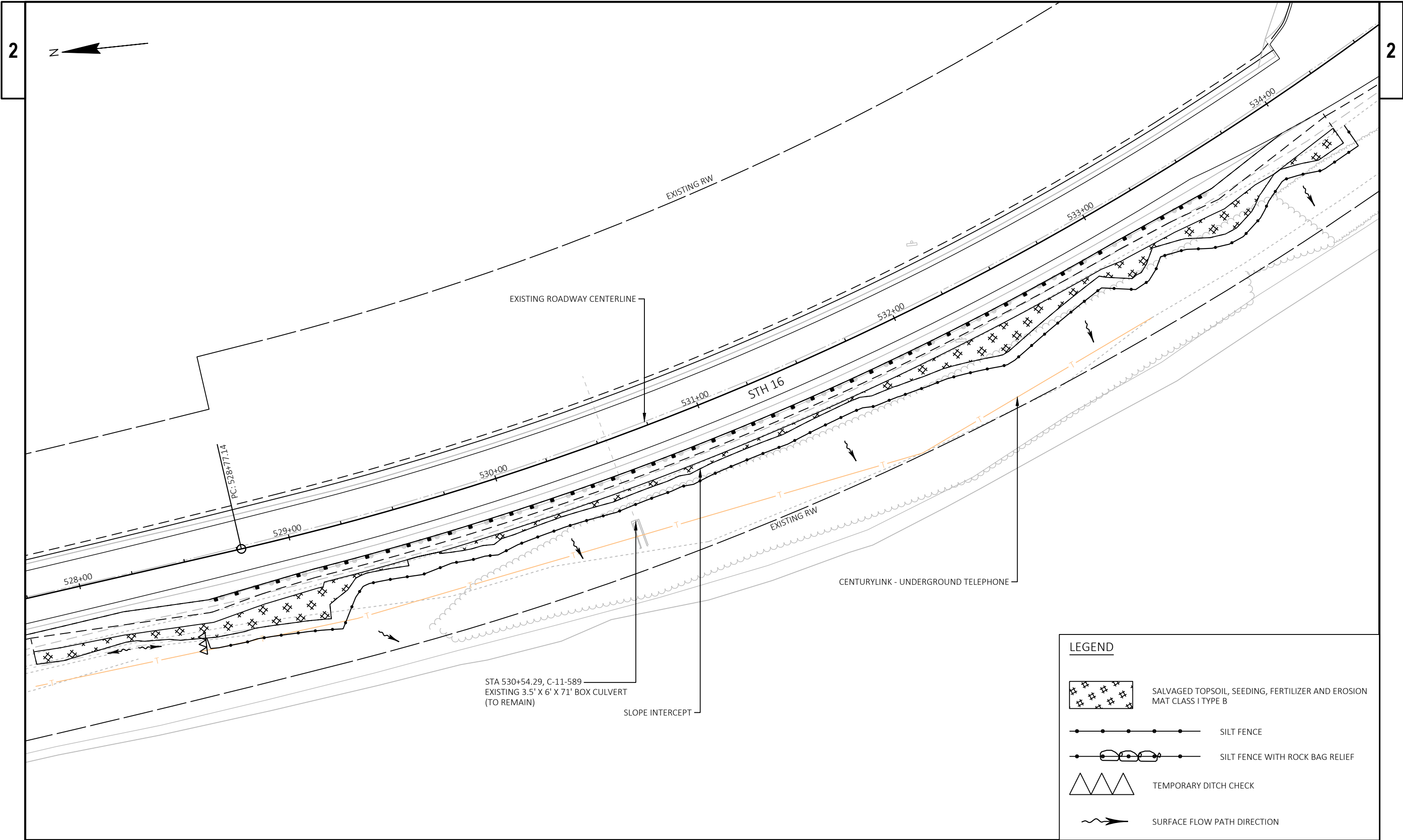
PLOT DATE : 10/12/2020 3:01 PM

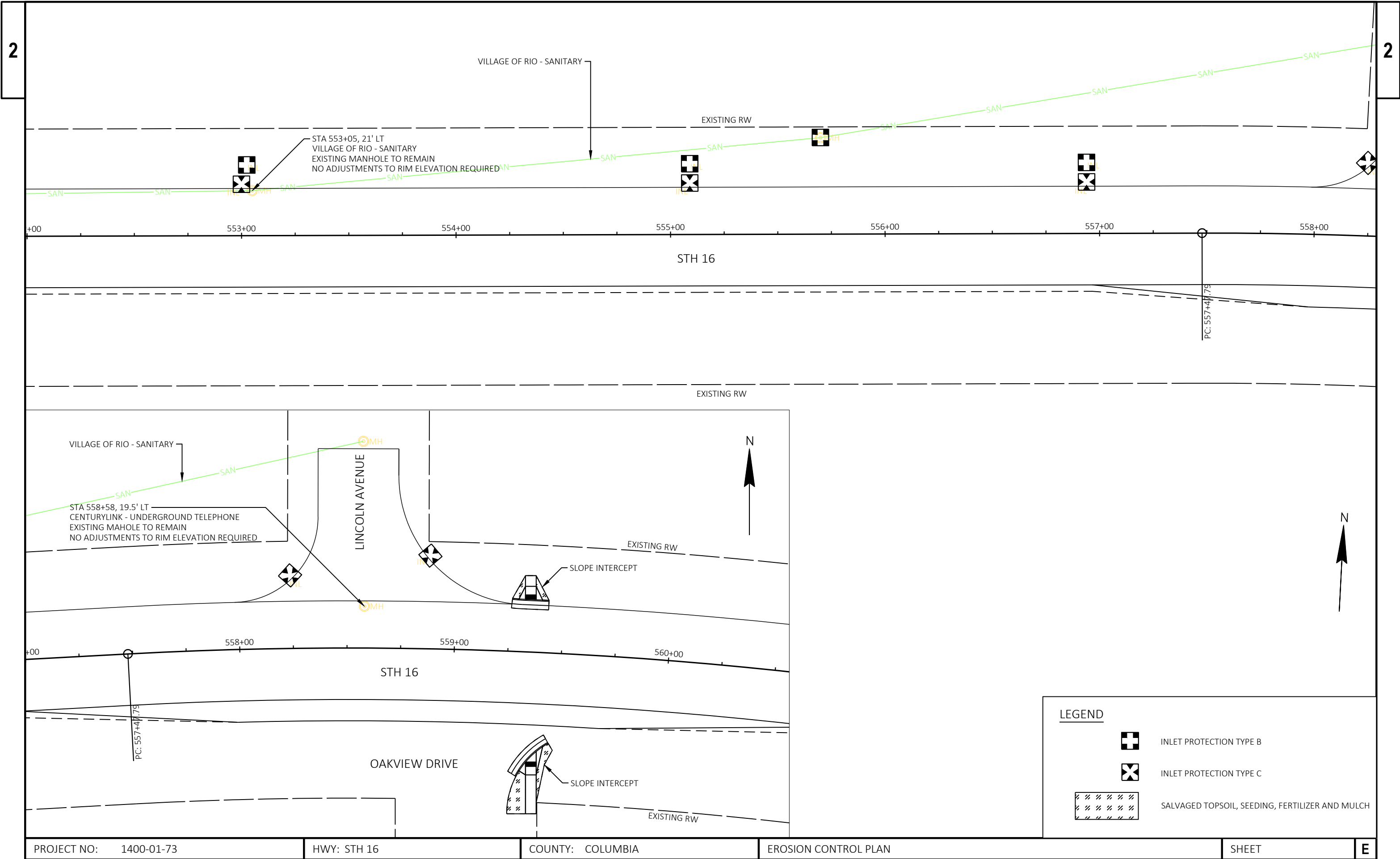
PLOT BY : RINZEL, JAMES M

PLOT NAME :

PLOT SCALE : 1 IN=40 FT

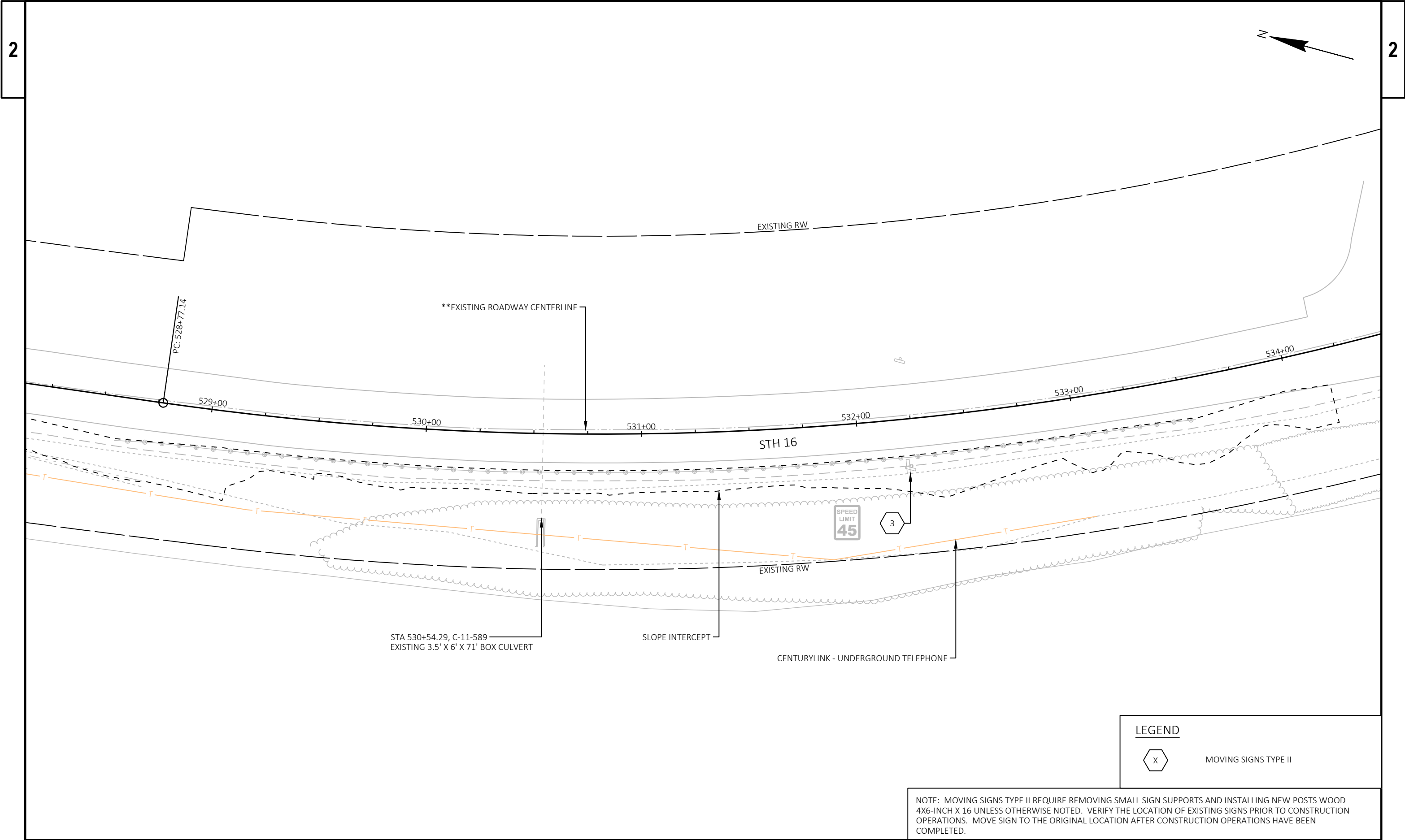
WISDOT/CADDs SHEET 42

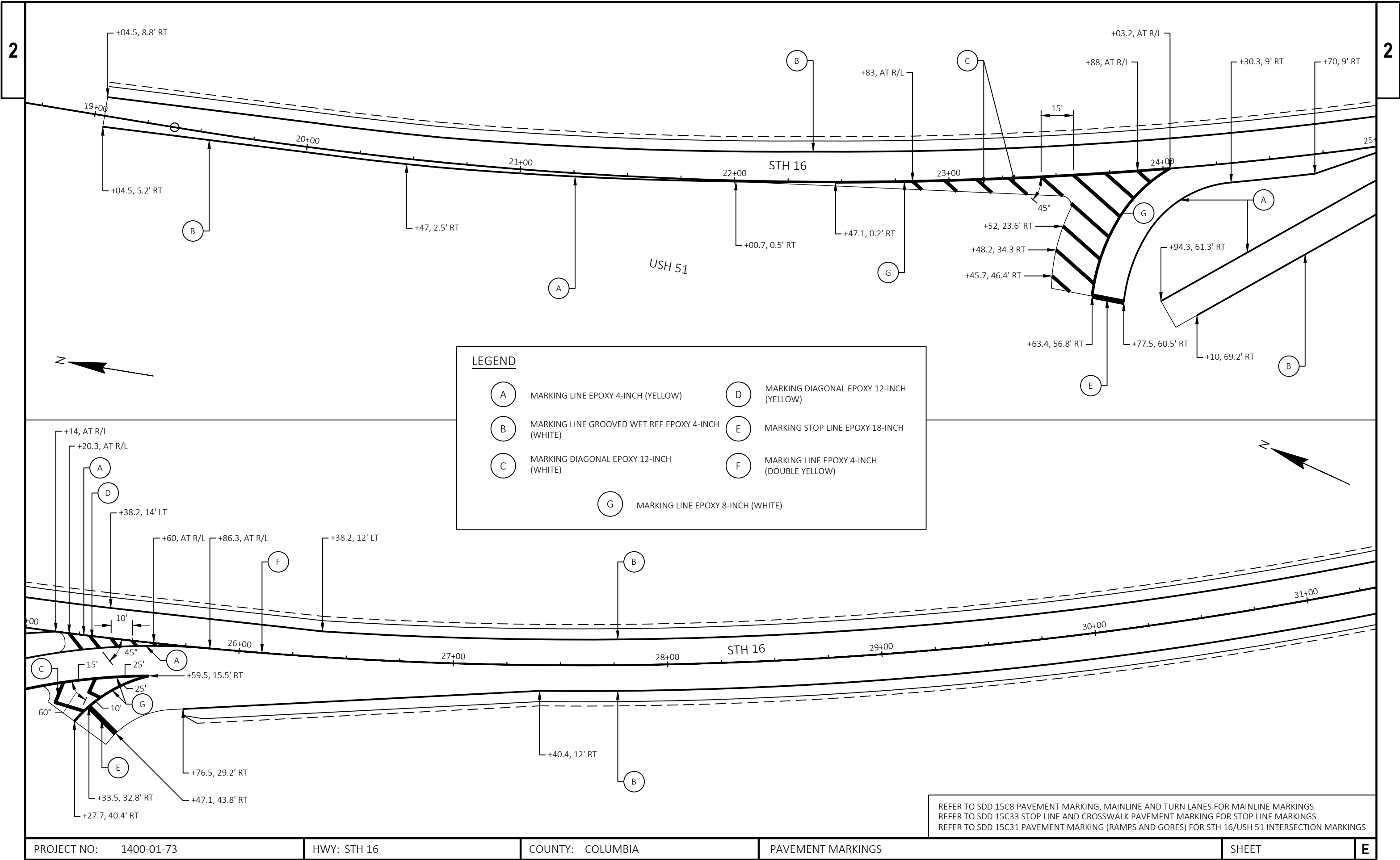






NOTE: MOVING SIGNS TYPE II REQUIRE REMOVING SMALL SIGN SUPPORTS AND INSTALLING NEW POSTS WOOD 4X6-INCH X 16 UNLESS OTHERWISE NOTED. VERIFY THE LOCATION OF EXISTING SIGNS PRIOR TO CONSTRUCTION OPERATIONS. MOVE SIGN TO THE ORIGINAL LOCATION AFTER CONSTRUCTION OPERATIONS HAVE BEEN COMPLETED.

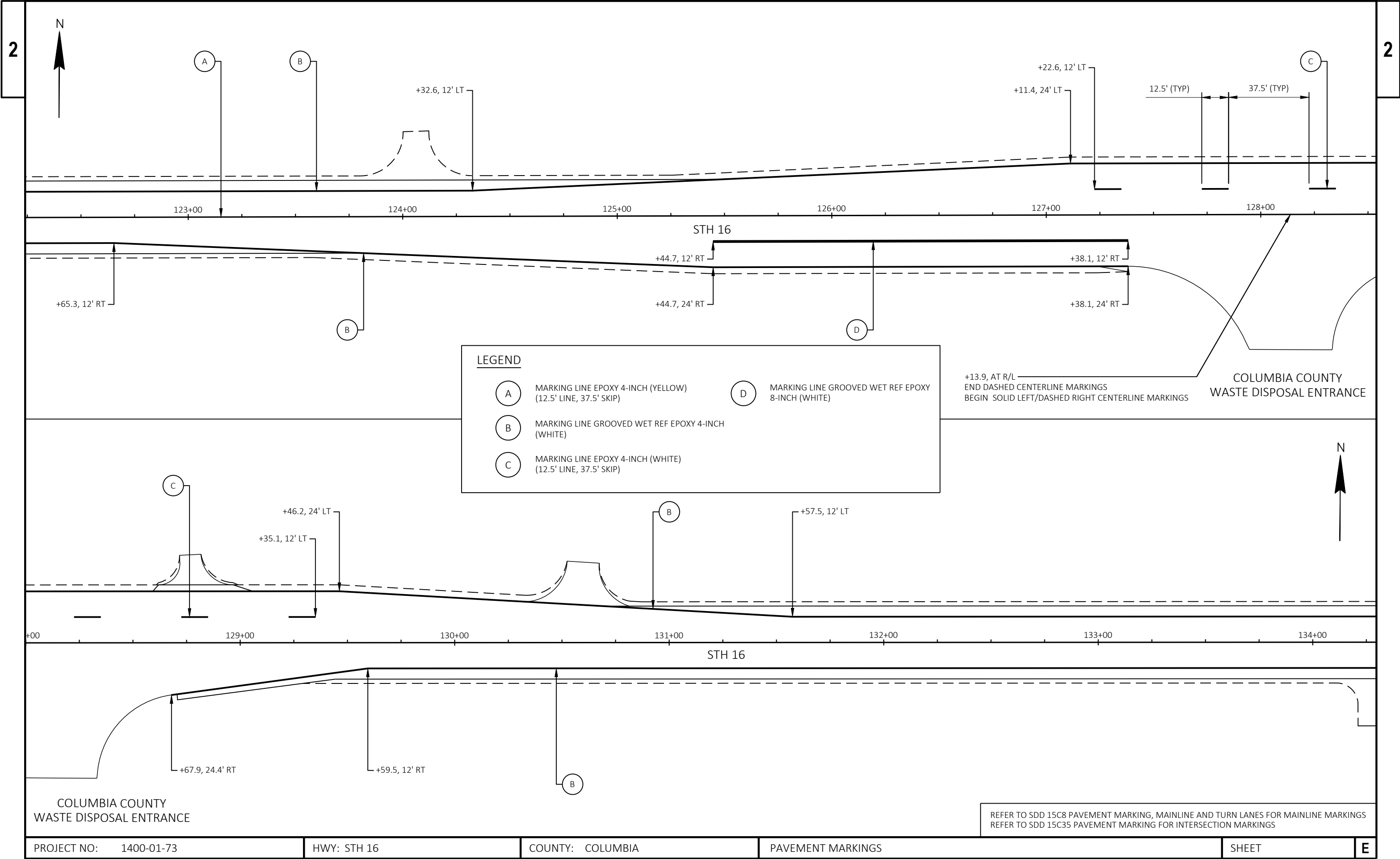


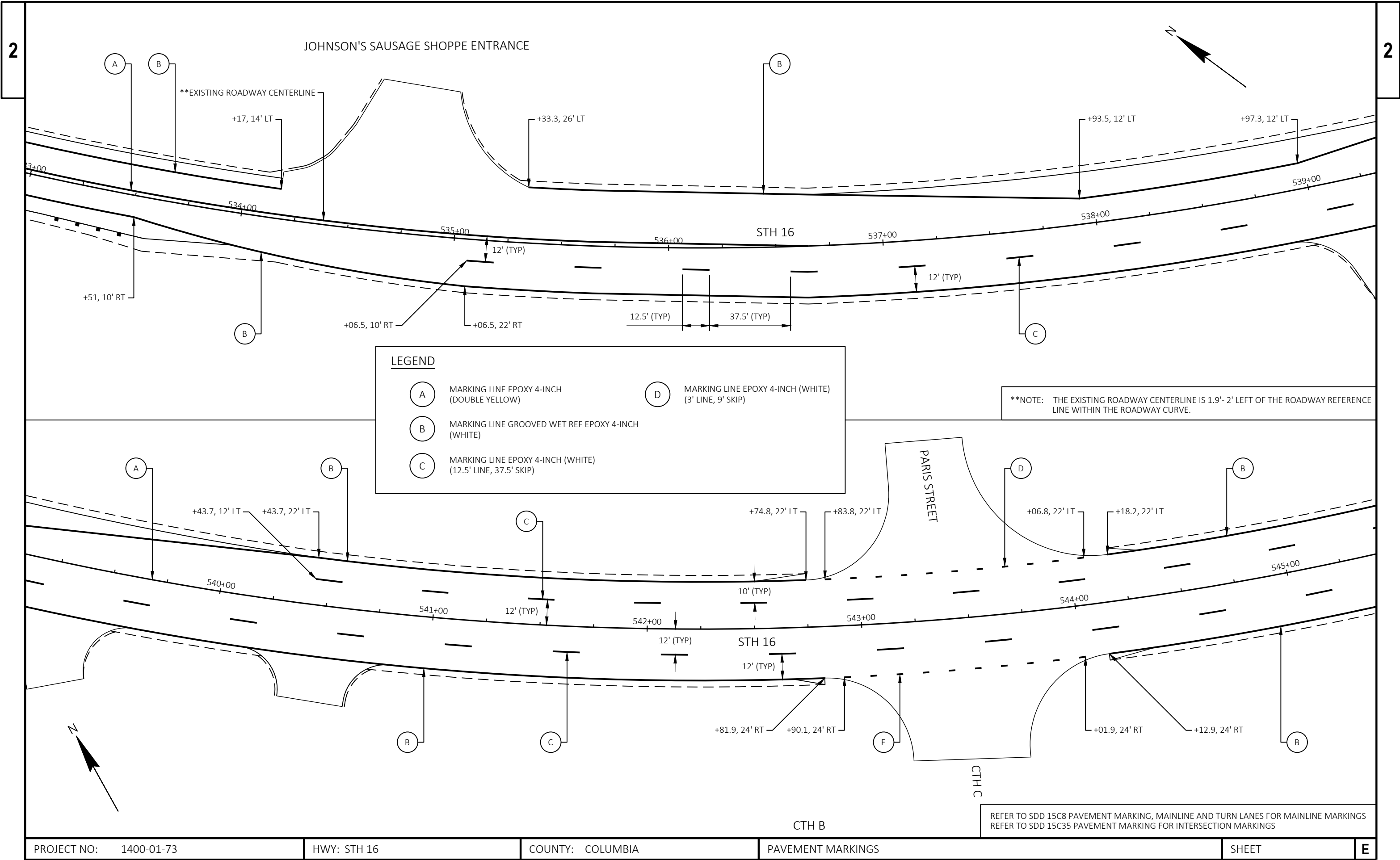


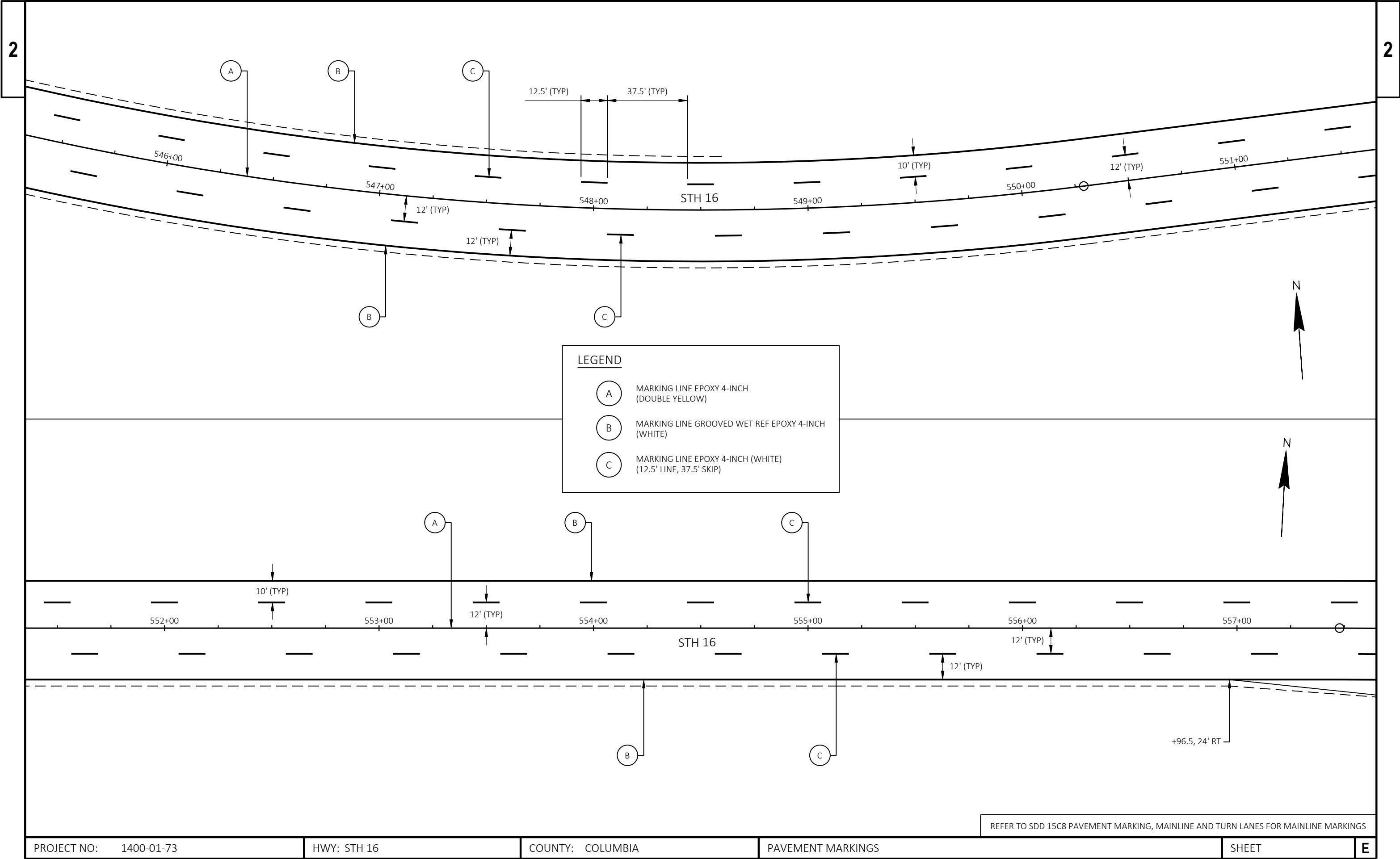
LEGEND

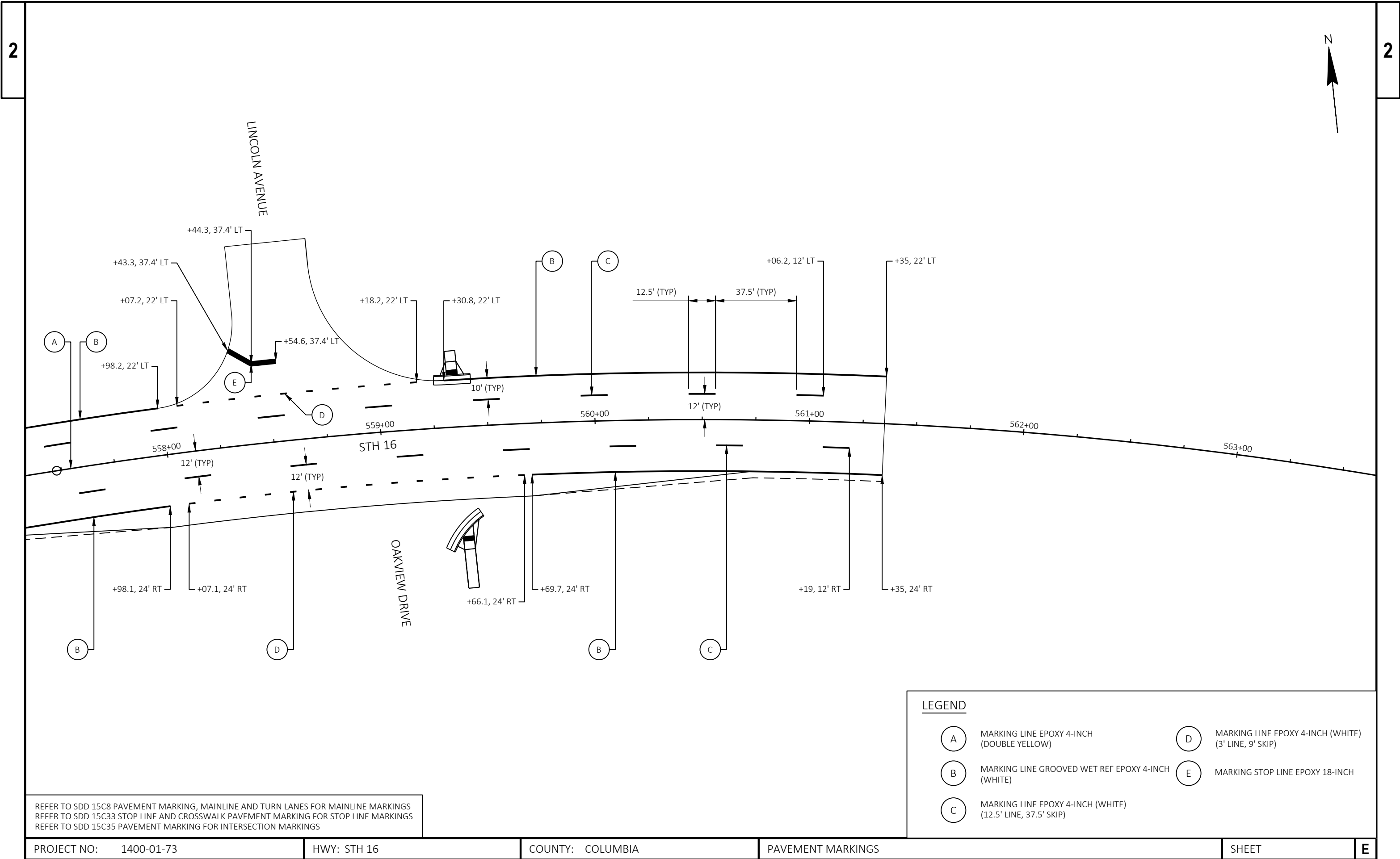
(A)	MARKING LINE EPOXY 4-INCH (YELLOW)	(D)	MARKING DIAGONAL EPOXY 12-INCH (YELLOW)
(B)	MARKING LINE GROOVED WET REF EPOXY 4-INCH (WHITE)	(E)	MARKING STOP LINE EPOXY 18-INCH (WHITE)
(C)	MARKING DIAGONAL EPOXY 12-INCH (WHITE)	(F)	MARKING LINE EPOXY 4-INCH (DOUBLE YELLOW)
(G)	MARKING LINE EPOXY 8-INCH (WHITE)		

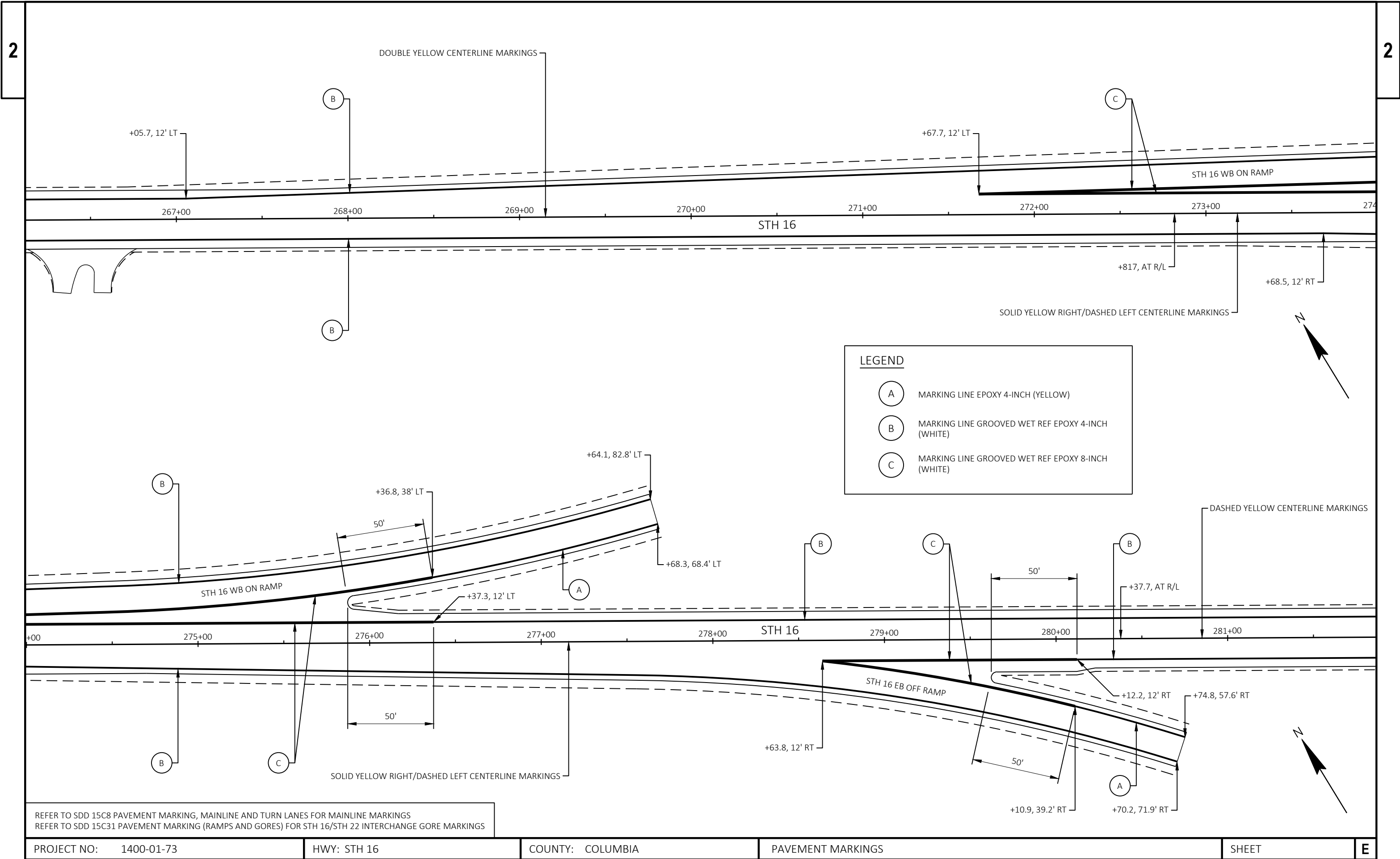
REFER TO SDD 15C8 PAVEMENT MARKING, MAINLINE AND TURN LANES FOR MAINLINE MARKINGS
REFER TO SDD 15C33 STOP LINE AND CROSSWALK PAVEMENT MARKING FOR STOP LINE MARKINGS
REFER TO SDD 15C31 PAVEMENT MARKING (RAMPS AND GORES) FOR STH 16/USH 51 INTERSECTION MARKINGS

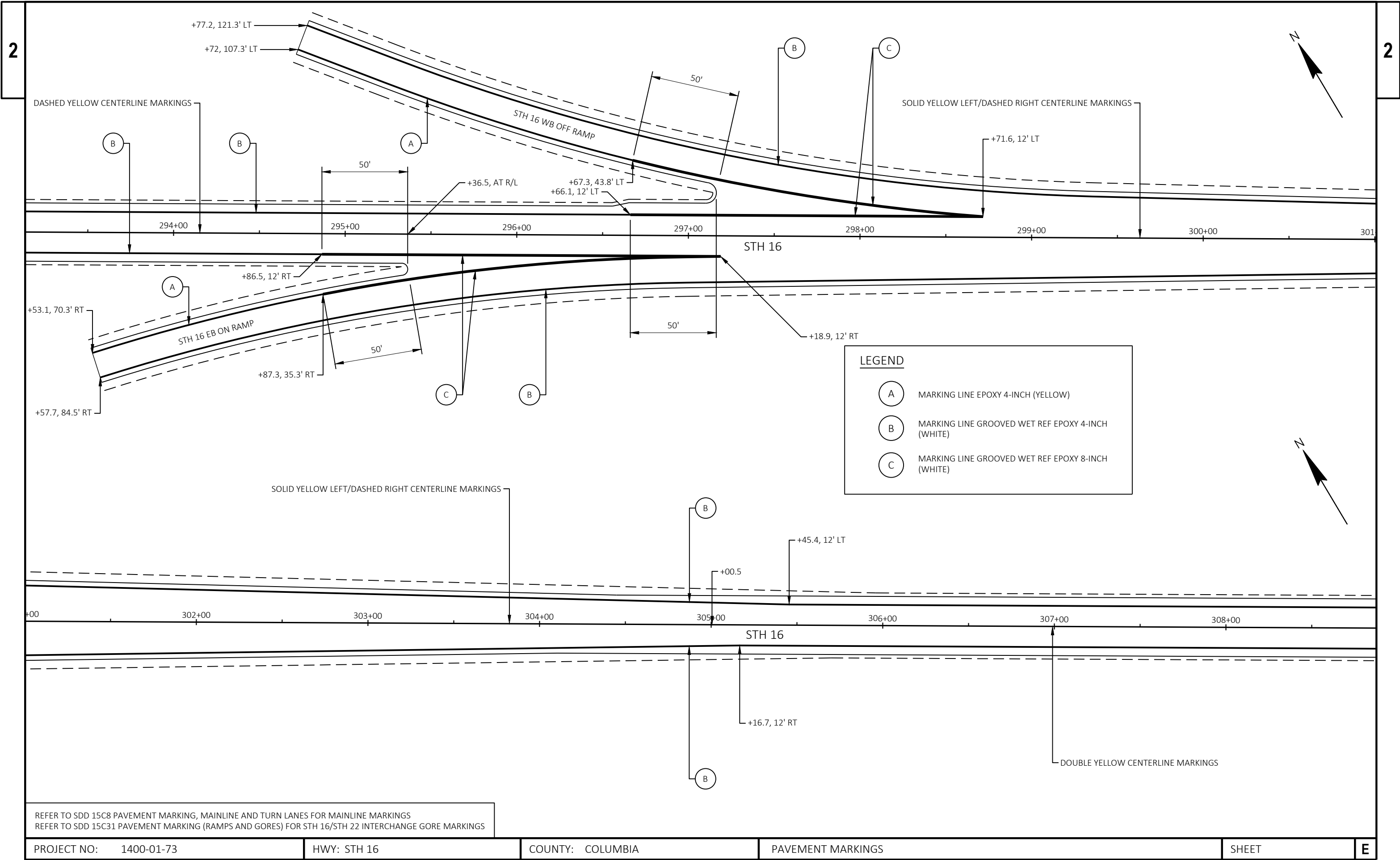


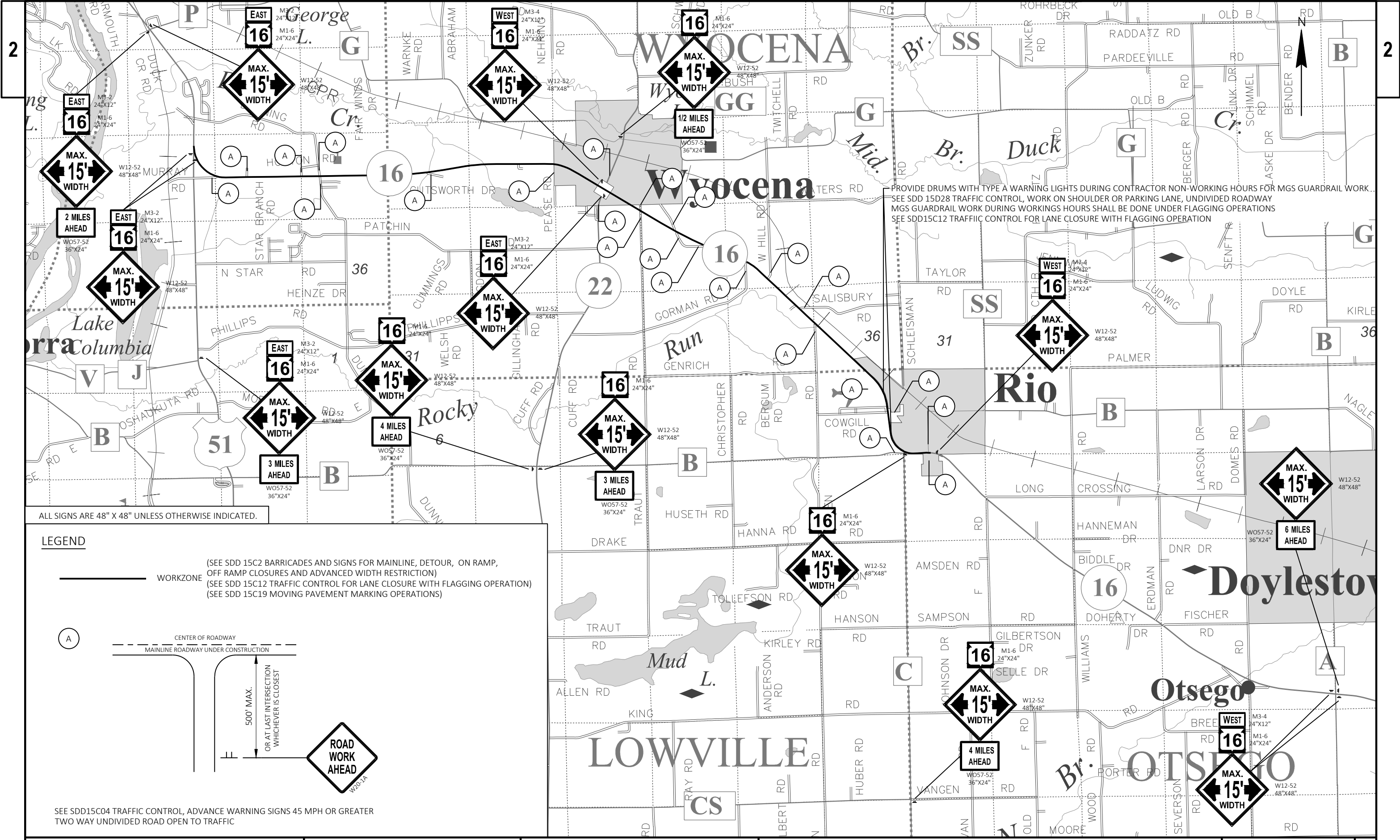












BEGIN ALIGNMENT

STA 10+00
X = 551126.01
Y = 378868.78

S0° 00' 00"E
937.61'

15

PC: 19+37.61

20

25

CURVE 1

900

CURVE 1
PI STA = 38+60.87
Y = 376007.994
X = 551126.011
Δ = 90°23'47"
D = 2°59'59"
T = 1923.26'
L = 3013.43'
R = 1910.00'
PC STA = 19+37.61
Y = 377931.253
X = 551126.011
PT STA = 49+51.05
Y = 376021.299
X = 553049.224
BK = S00°00'00.0"E
AH = N89°36'13.1"E
SE = MATCH EXISTING

NOTE: MILL AND PAVE ADJACENT TO EXISTING SECTION AND ALUMINUM TIE MONUMENTS WITHOUT DAMAGING THE MONUMENTS. SEE GENERAL NOTES.

CONTROL POINT AND MONUMENT DATA						
POINT	DESCRIPTION	STATION	OFFSET	X COORDINATE	Y COORDINATE	ELEVATION
900	FENO MONUMENT	STA 26+55.57	98.40' RT	551167.834	377193.962	813.22
1002	COLUMBIA COUNTY SECTION MONUMENT	STA 43+33.40	115.04' LT	552405.810	376006.768	795.95

Z ←

PT: 49+51.05

50

55

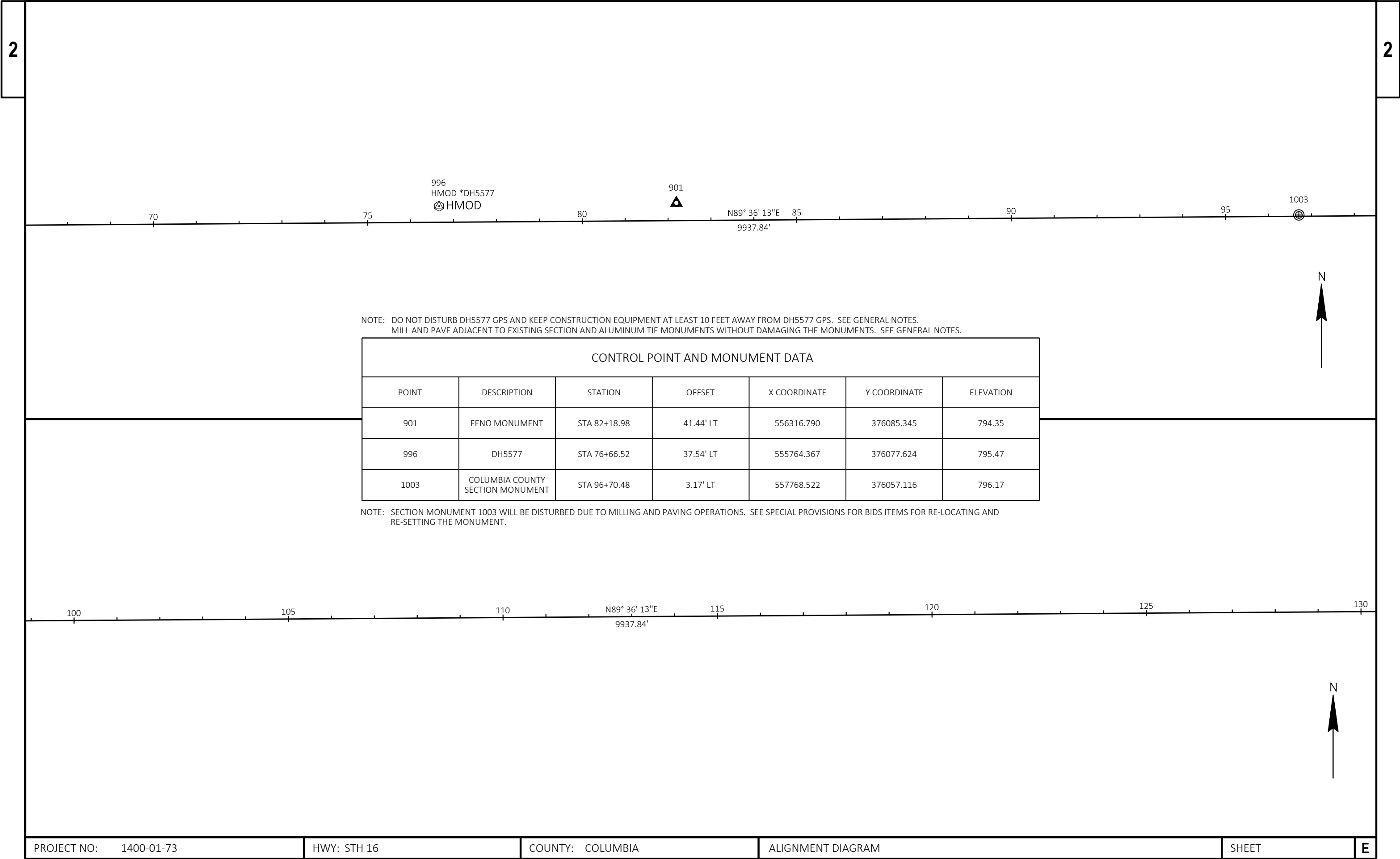
N89° 36' 13"E
9937.84'

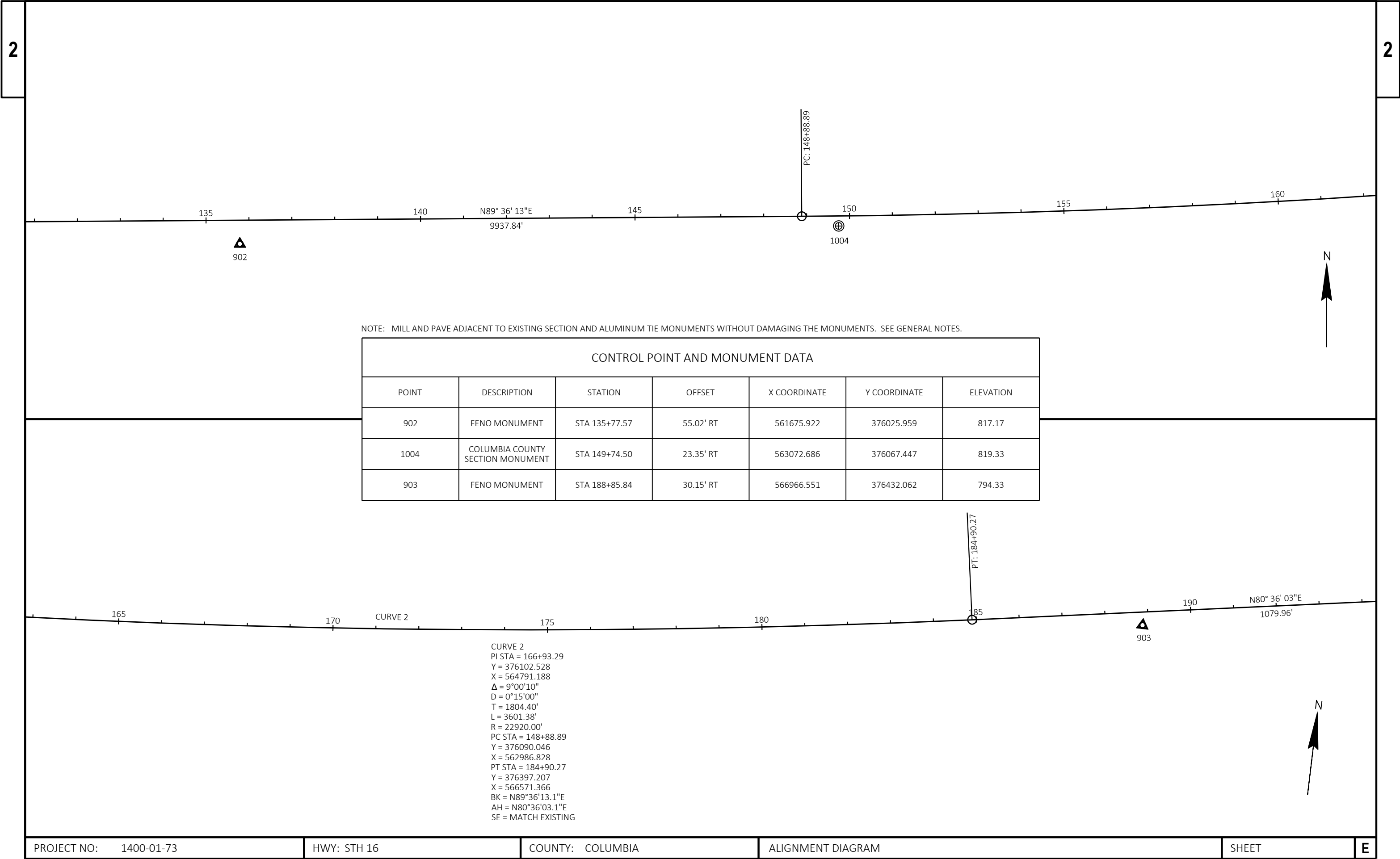
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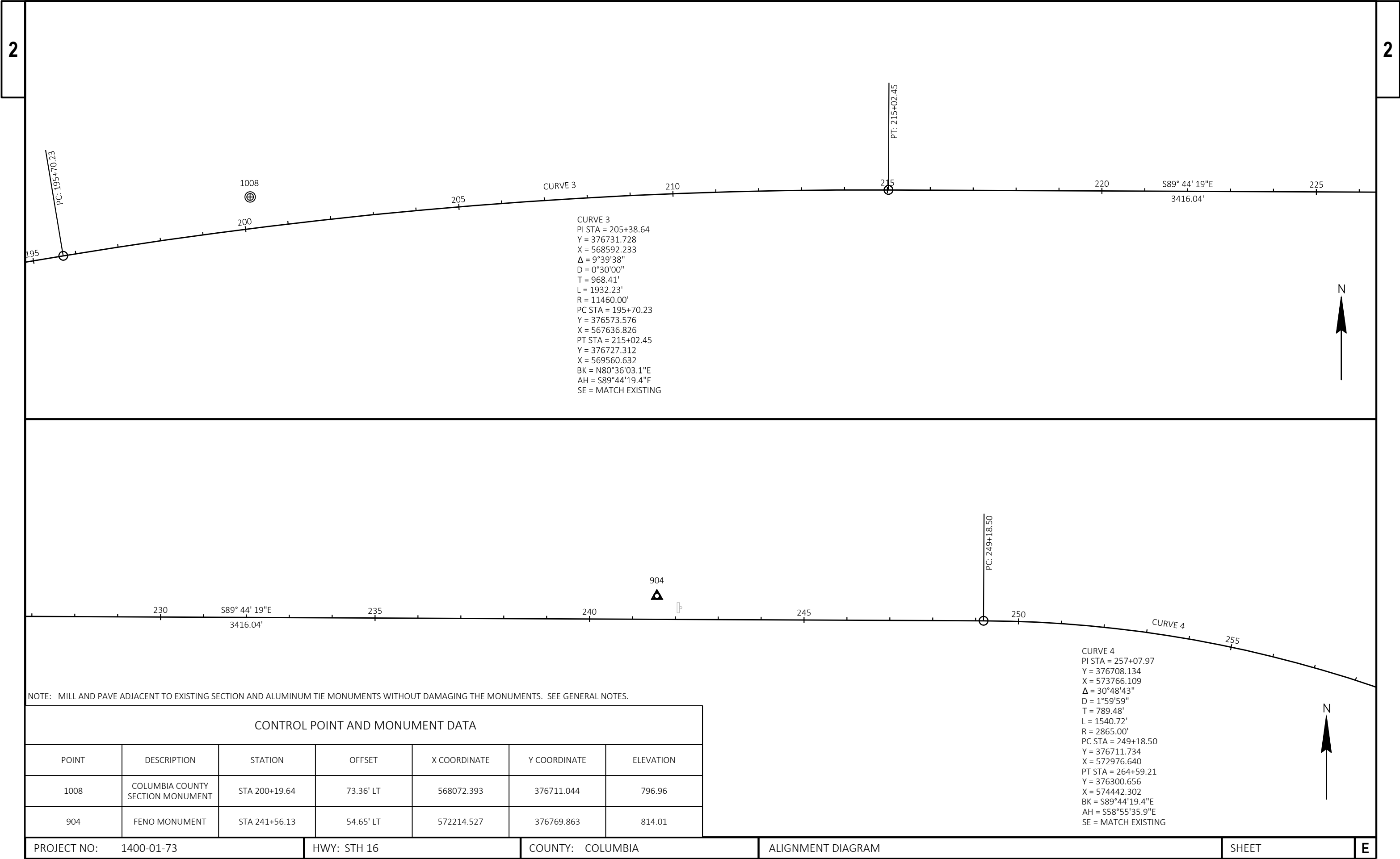
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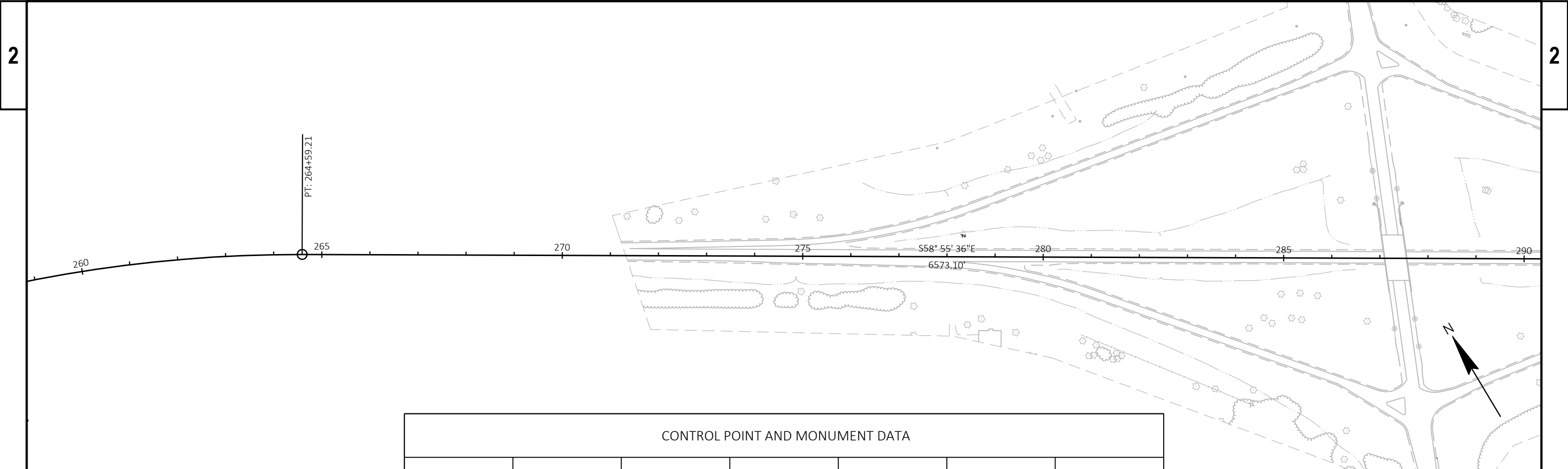
1002
⊕

N
↑

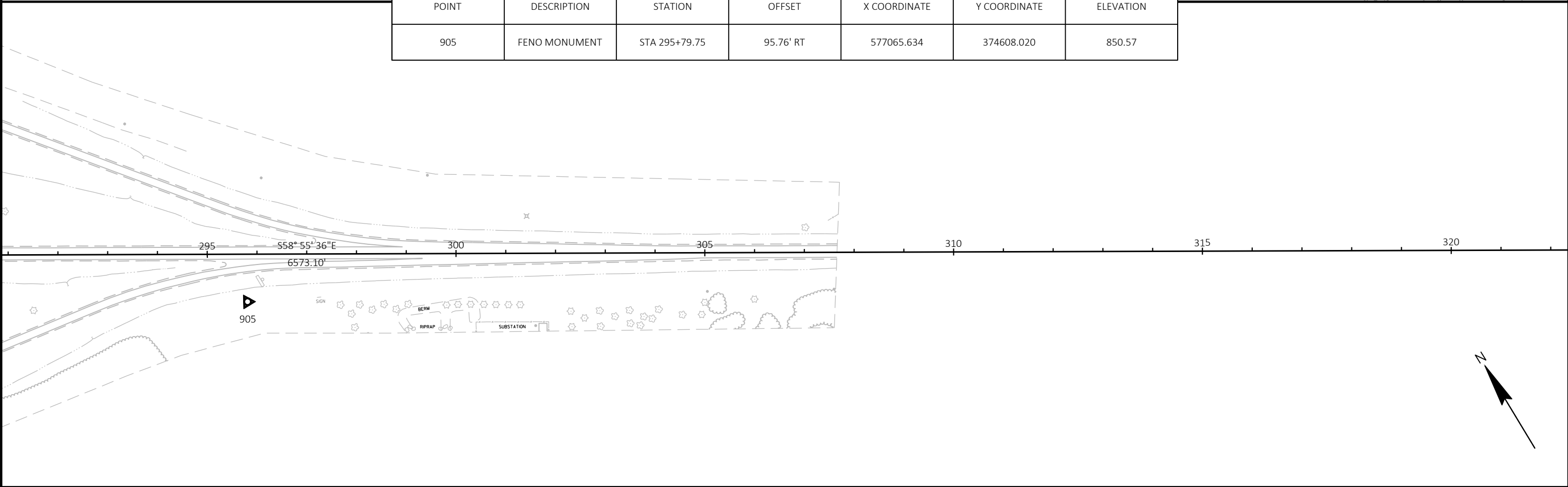


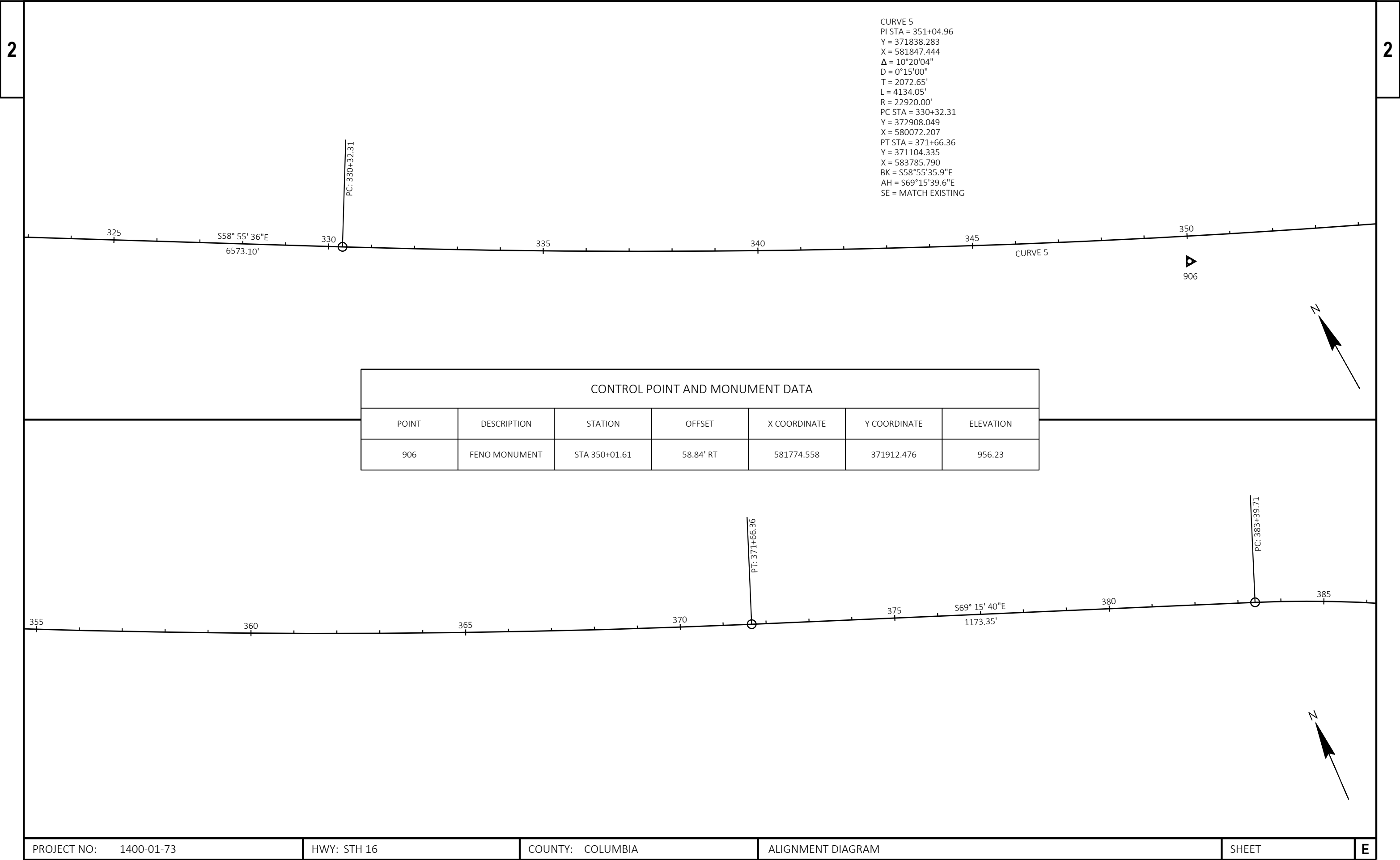


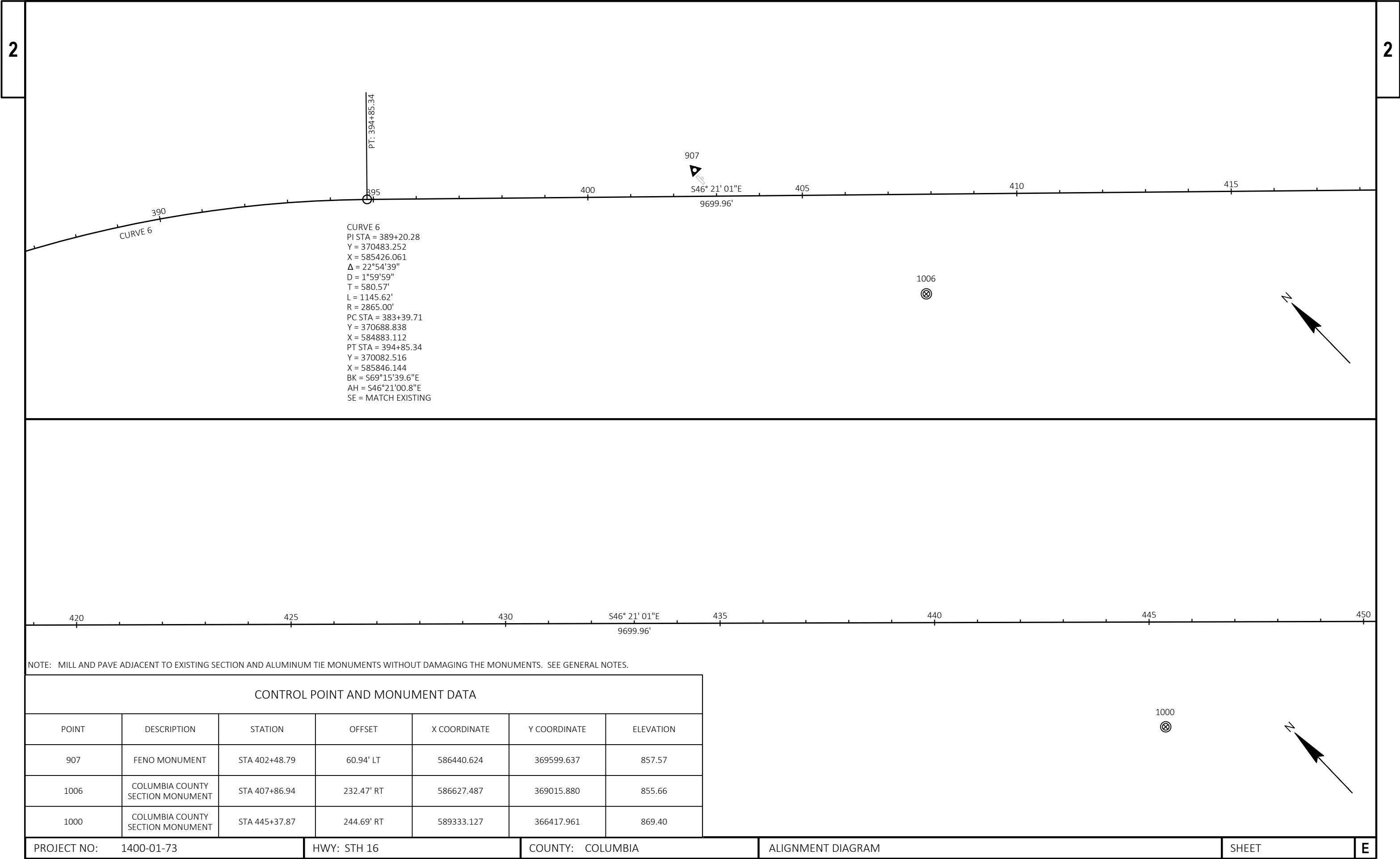




CONTROL POINT AND MONUMENT DATA						
POINT	DESCRIPTION	STATION	OFFSET	X COORDINATE	Y COORDINATE	ELEVATION
905	FENO MONUMENT	STA 295+79.75	95.76' RT	577065.634	374608.020	850.57

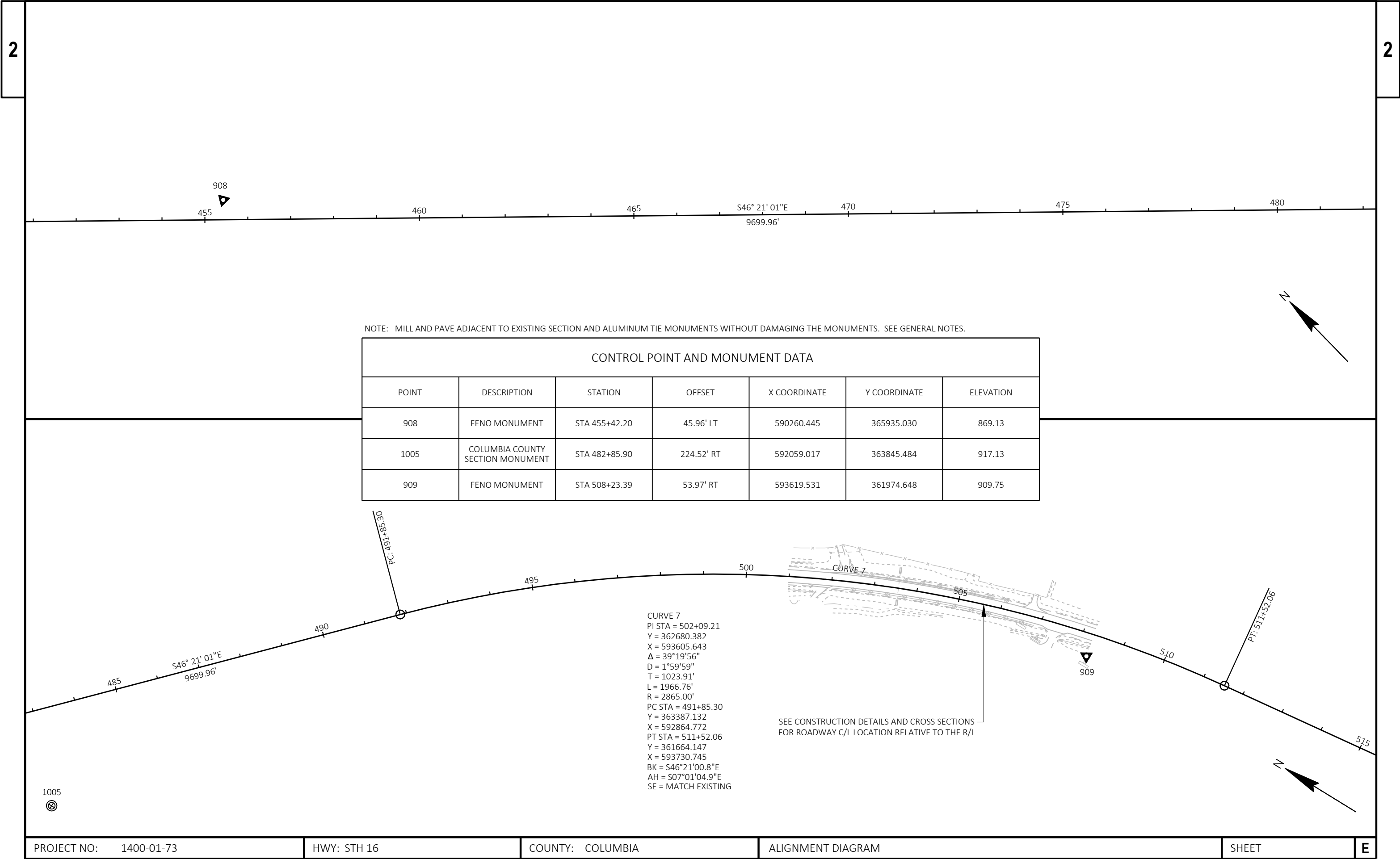






NOTE: MILL AND PAVE ADJACENT TO EXISTING SECTION AND ALUMINUM TIE MONUMENTS WITHOUT DAMAGING THE MONUMENTS. SEE GENERAL NOTES.

CONTROL POINT AND MONUMENT DATA						
POINT	DESCRIPTION	STATION	OFFSET	X COORDINATE	Y COORDINATE	ELEVATION
907	FENO MONUMENT	STA 402+48.79	60.94' LT	586440.624	369599.637	857.57
1006	COLUMBIA COUNTY SECTION MONUMENT	STA 407+86.94	232.47' RT	586627.487	369015.880	855.66
1000	COLUMBIA COUNTY SECTION MONUMENT	STA 445+37.87	244.69' RT	589333.127	366417.961	869.40

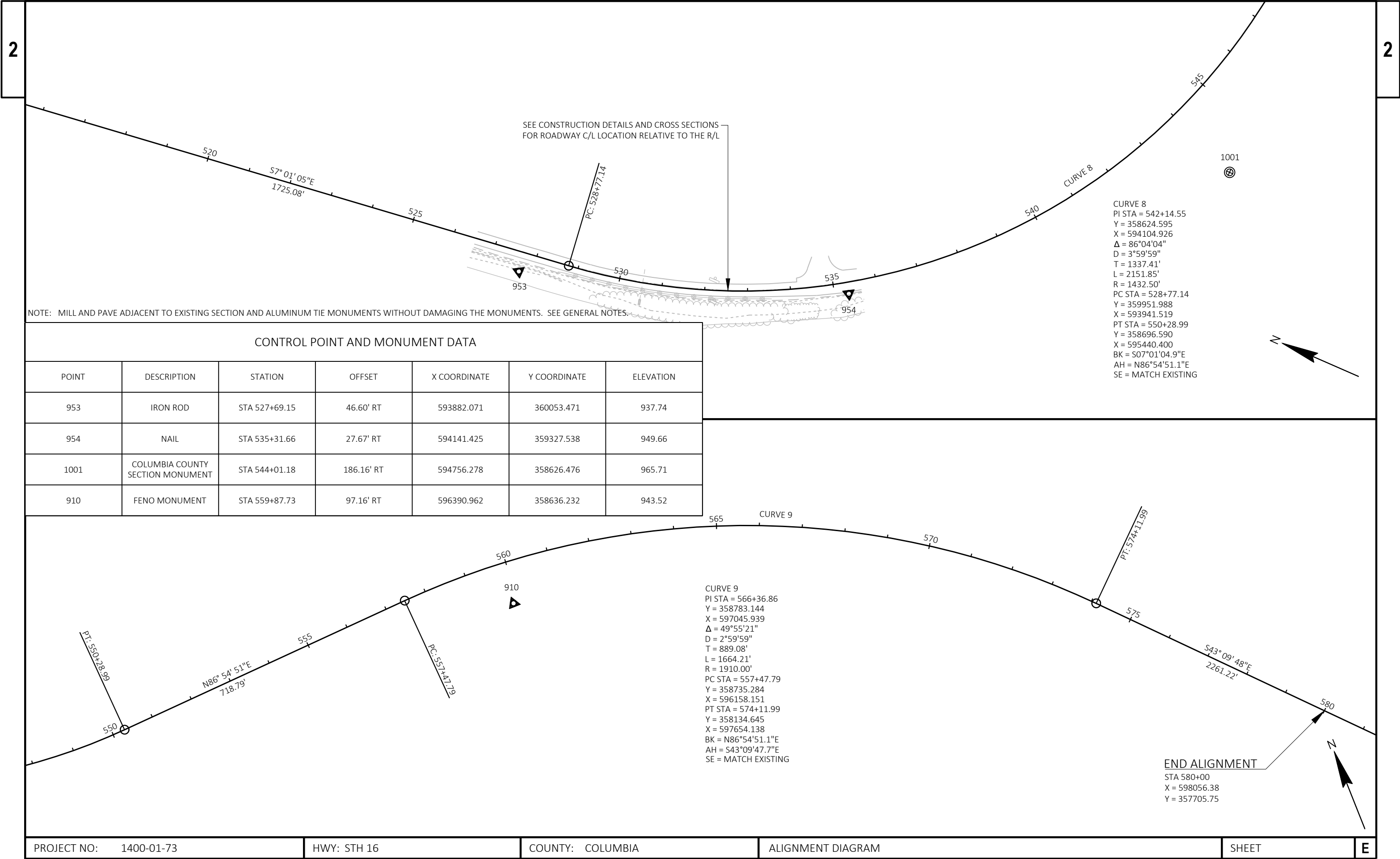


NOTE: MILL AND PAVE ADJACENT TO EXISTING SECTION AND ALUMINUM TIE MONUMENTS WITHOUT DAMAGING THE MONUMENTS. SEE GENERAL NOTES.

CONTROL POINT AND MONUMENT DATA						
POINT	DESCRIPTION	STATION	OFFSET	X COORDINATE	Y COORDINATE	ELEVATION
908	FENO MONUMENT	STA 455+42.20	45.96' LT	590260.445	365935.030	869.13
1005	COLUMBIA COUNTY SECTION MONUMENT	STA 482+85.90	224.52' RT	592059.017	363845.484	917.13
909	FENO MONUMENT	STA 508+23.39	53.97' RT	593619.531	361974.648	909.75

CURVE 7
PI STA = 502+09.21
Y = 362680.382
X = 593605.643
Δ = 39°19'56"
D = 1°59'59"
T = 1023.91'
L = 1966.76'
R = 2865.00'
PC STA = 491+85.30
Y = 363387.132
X = 592864.772
PT STA = 511+52.06
Y = 361664.147
X = 593730.745
BK = S46°21'00.8"E
AH = S07°01'04.9"E
SE = MATCH EXISTING

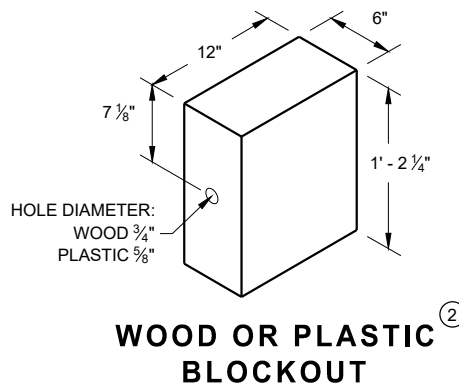
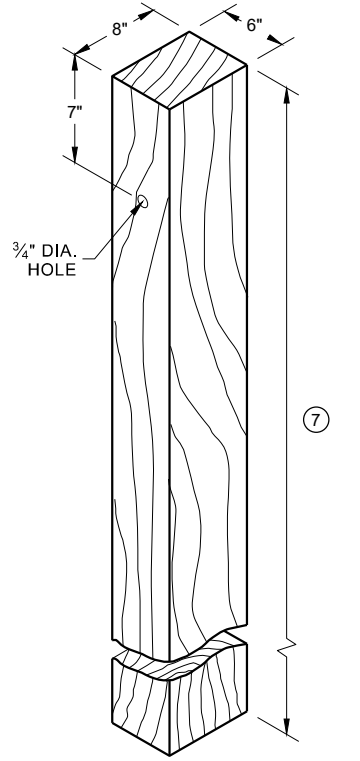
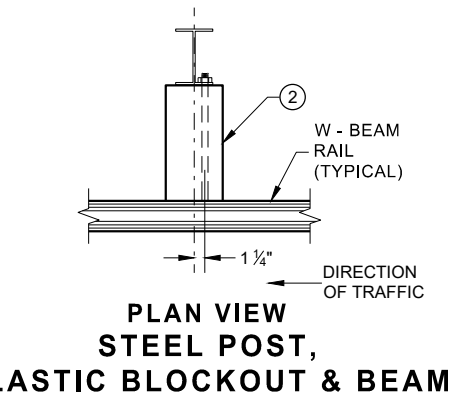
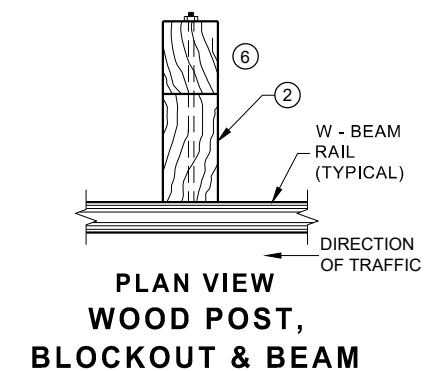
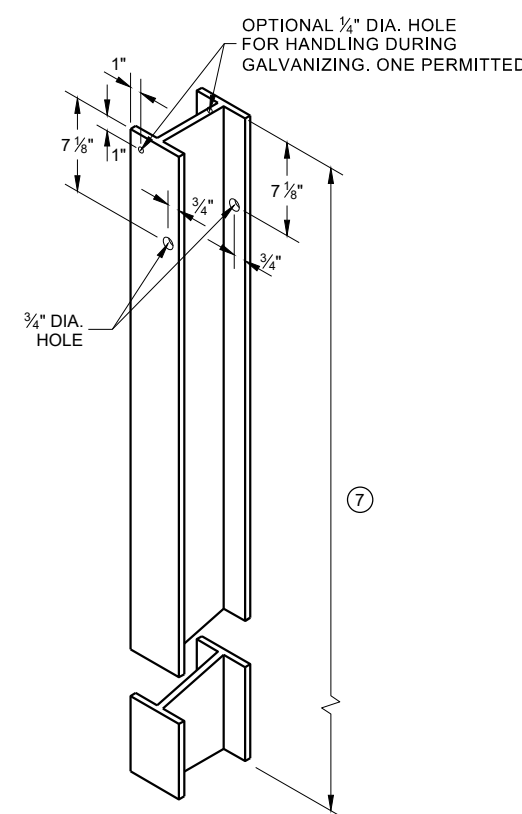
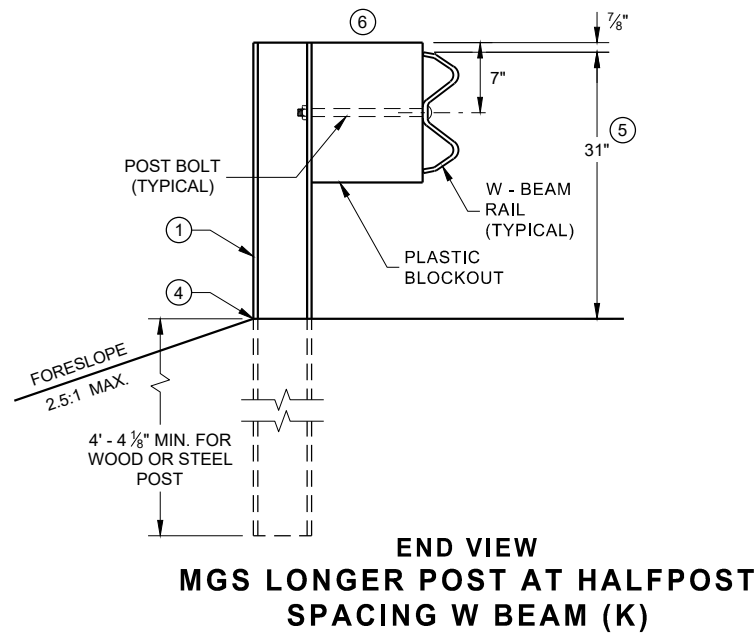
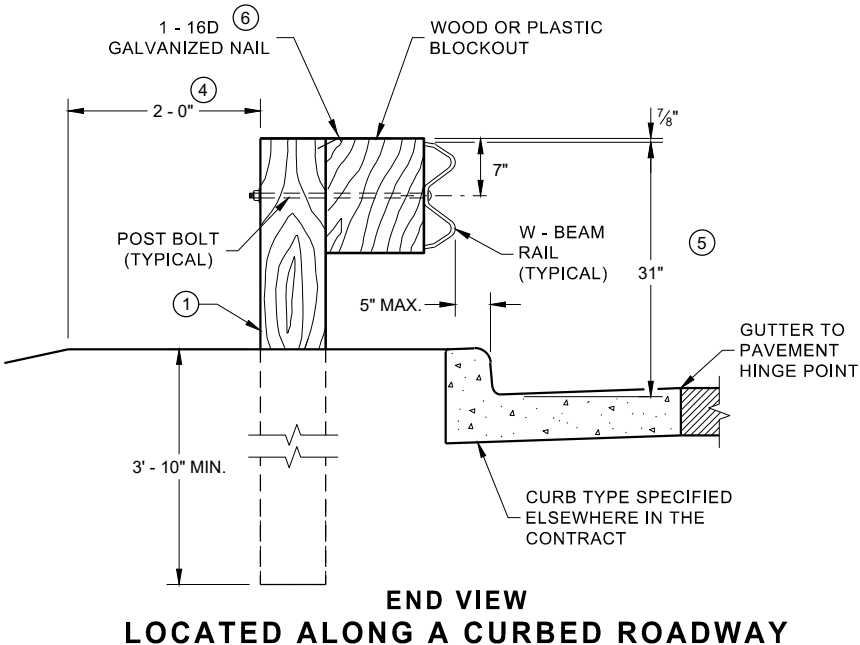
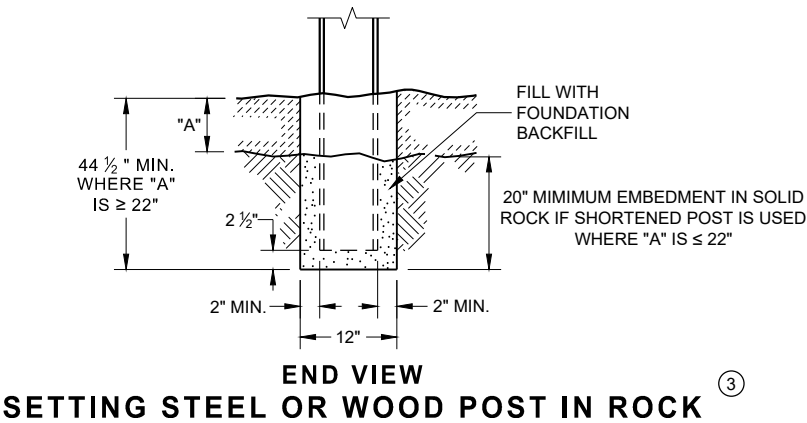
SEE CONSTRUCTION DETAILS AND CROSS SECTIONS
FOR ROADWAY C/L LOCATION RELATIVE TO THE R/L





SDD 14B42-a Midwest Guardrail System (MGS) Guardrail

- WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

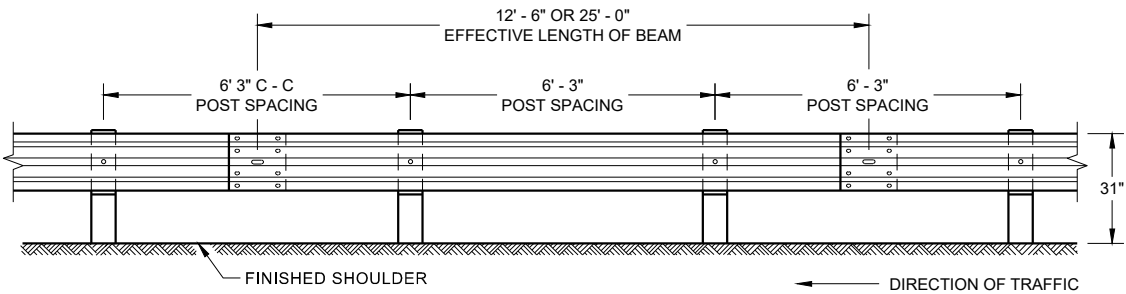


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

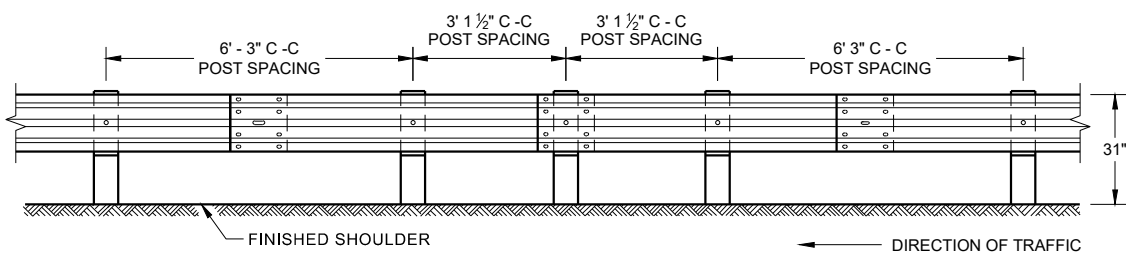
STATE OF WISCONSIN
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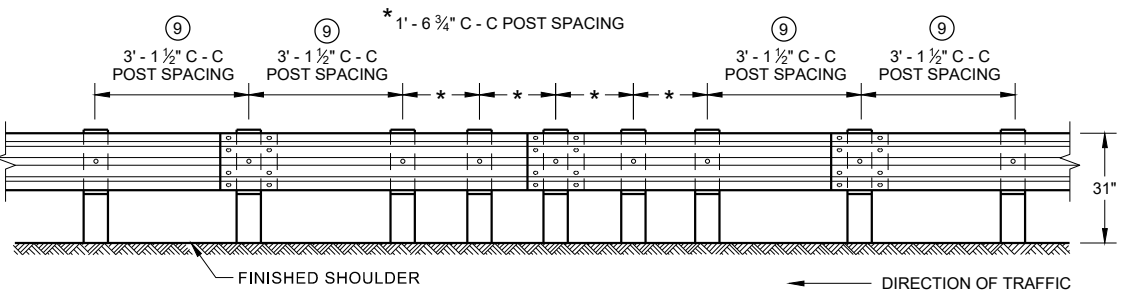
SDD 14B42-b Midwest Guardrail System (MGS) Guardrail



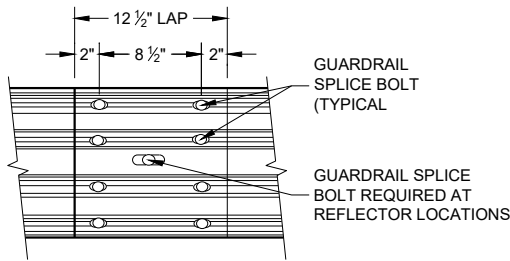
FRONT VIEW
POST SPACING STANDARD INSTALLATION



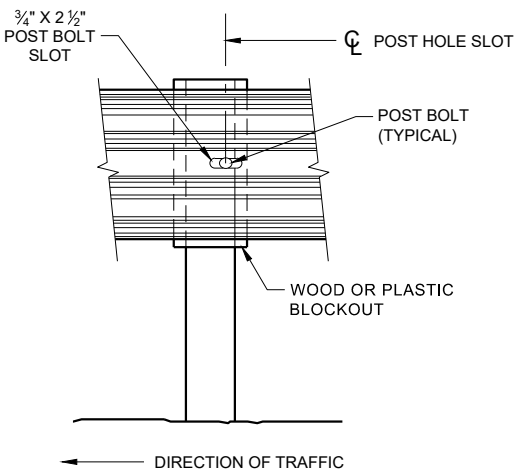
FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)



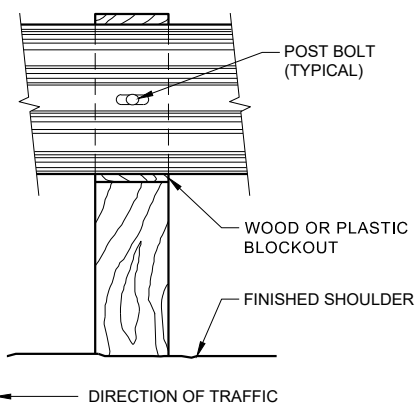
FRONT VIEW
QUARTER POST SPACING (QS)



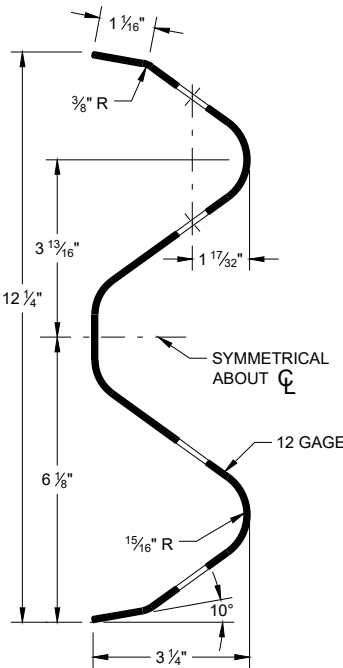
FRONT VIEW
MID-SPAN BEAM SPLICE



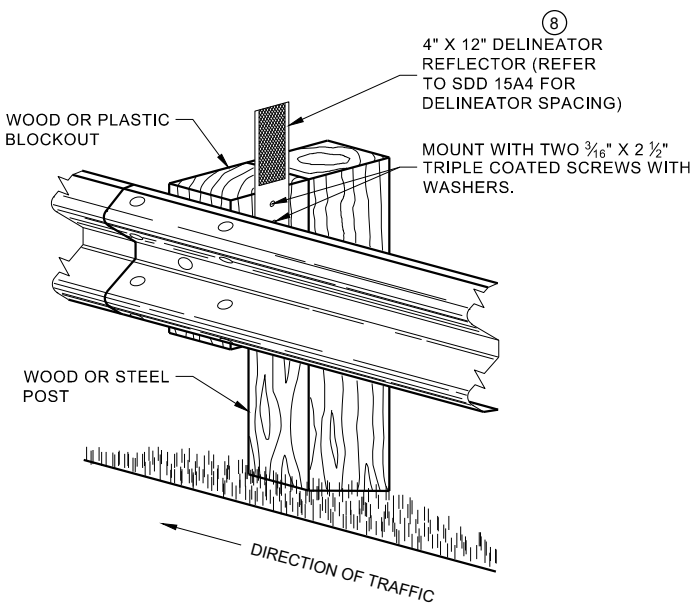
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



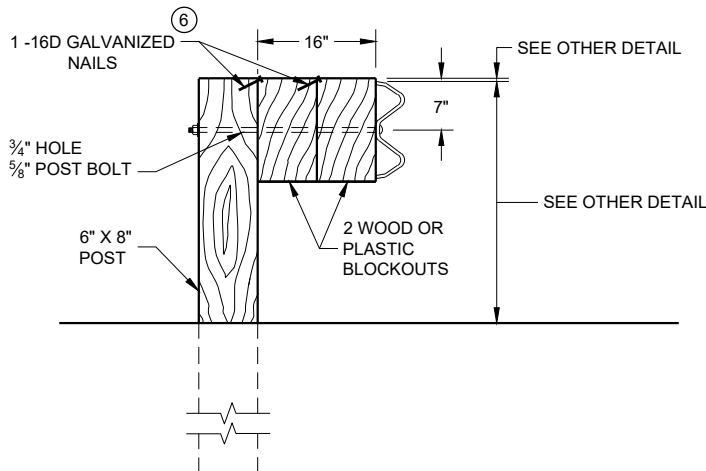
ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION

GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



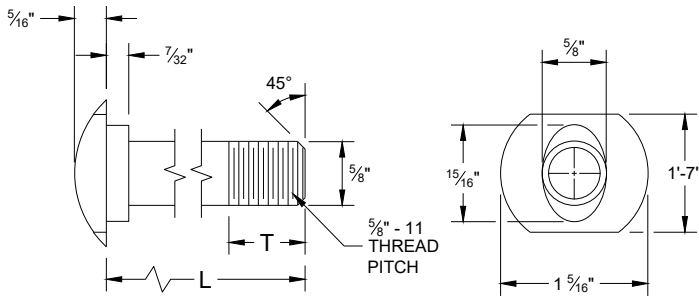
SDD 14B42-c Midwest Guardrail System (MGS) Guardrail



DETAIL FOR 16" BLOCKOUT DEPTH

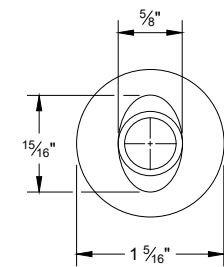
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
- ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

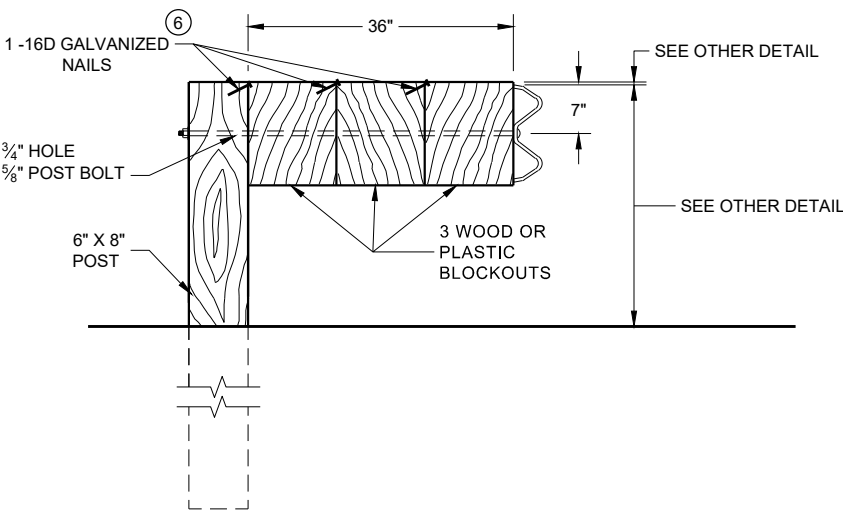


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

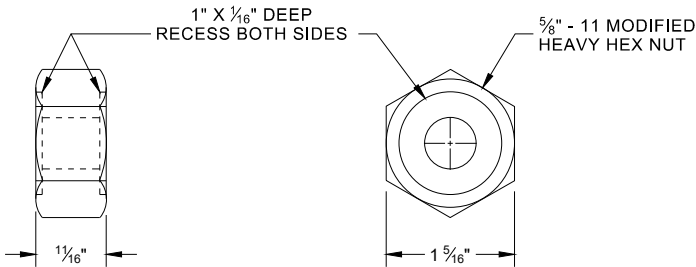


ALTERNATE BOLT HEAD



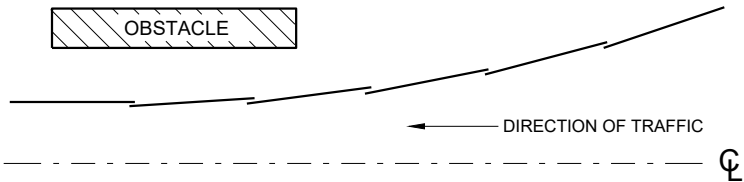
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

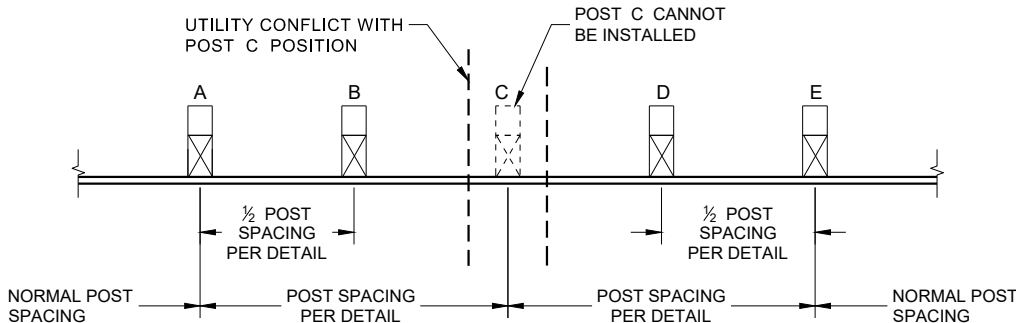


POST BOLT, SPLICE BOLT AND RECESS NUT

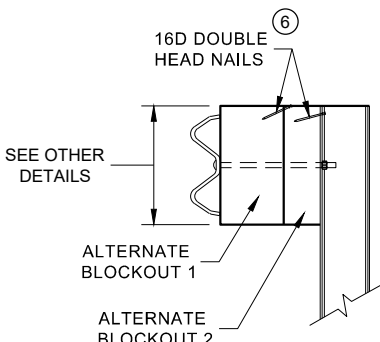
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



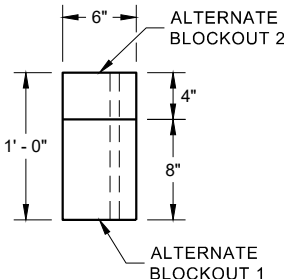
PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



SIDE VIEW



PLAN VIEW

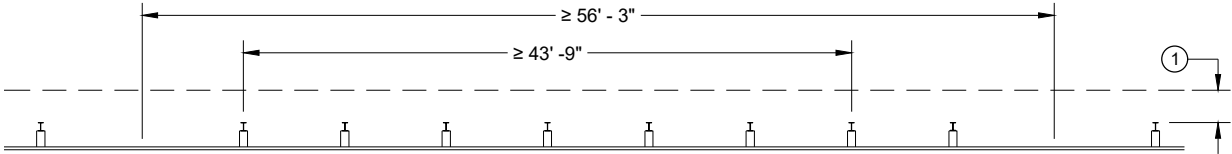
ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

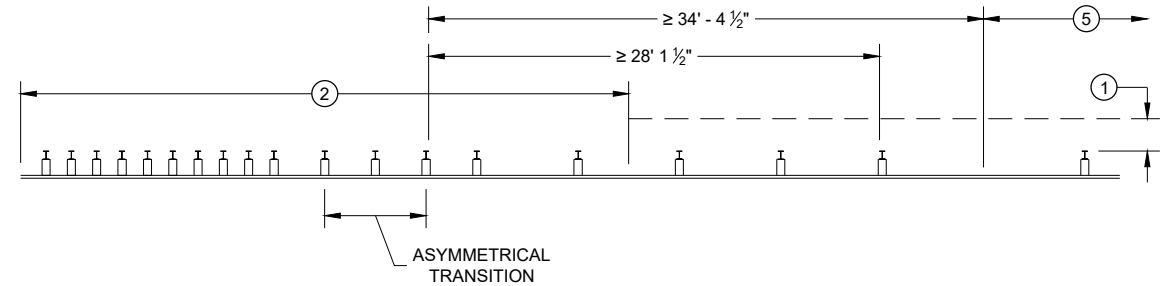
STATE OF WISCONSIN
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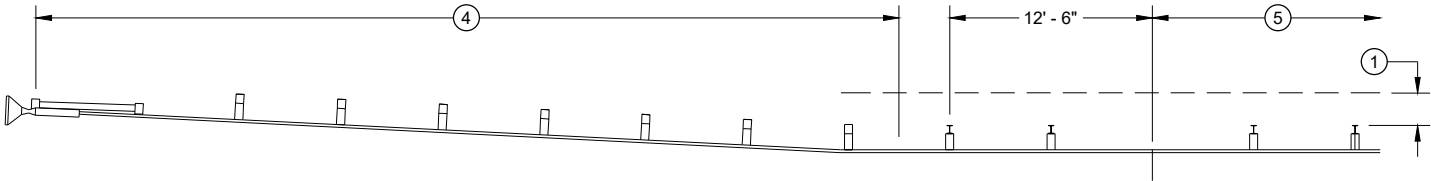
SDD 14B42-d Midwest Guardrail System (MGS) Guardrail



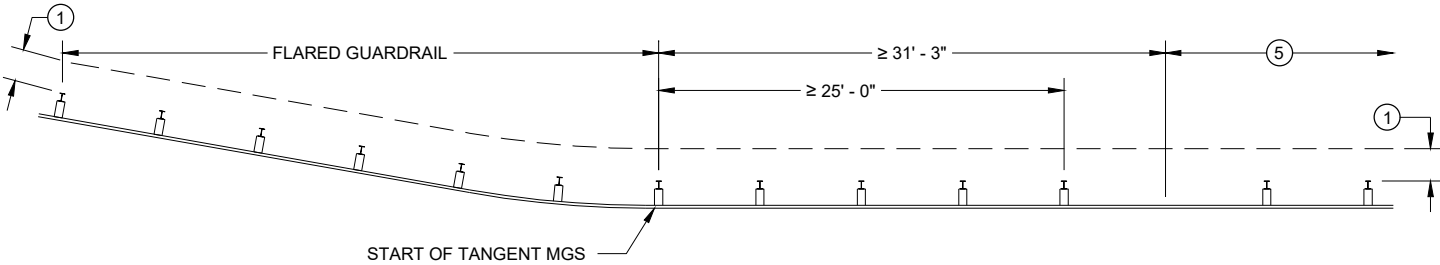
MISSING POST IN NORMAL BEAM GUARD RUN



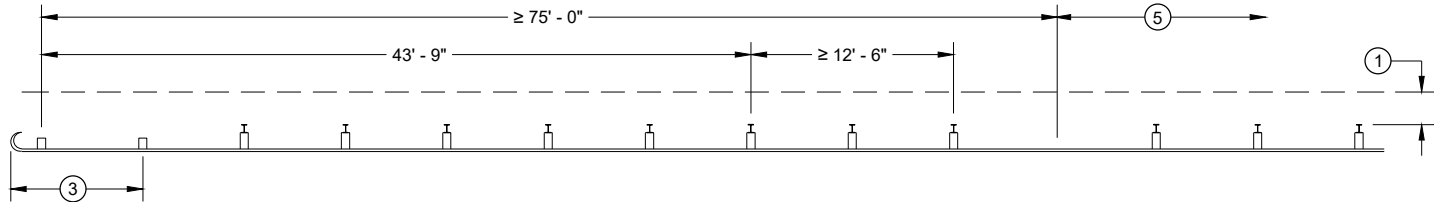
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



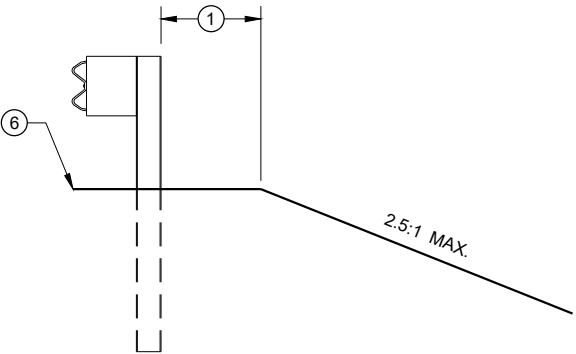
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

7/2018

DATE

FHWA

/S/ Rodney Taylor

ROADWAY STANDARDS DEVELOPMENT

UNIT SUPERVISOR



SDD 14B44-a Midwest Guardrail System (MGS) Energy Absorbing Terminal

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- (F) DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

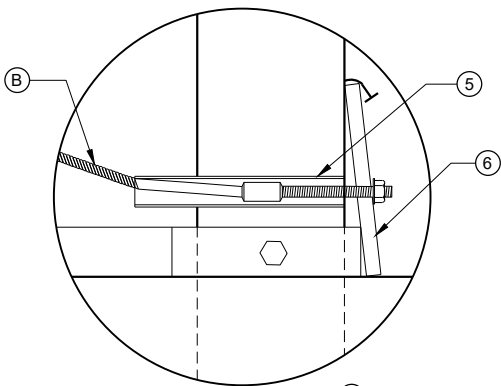
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

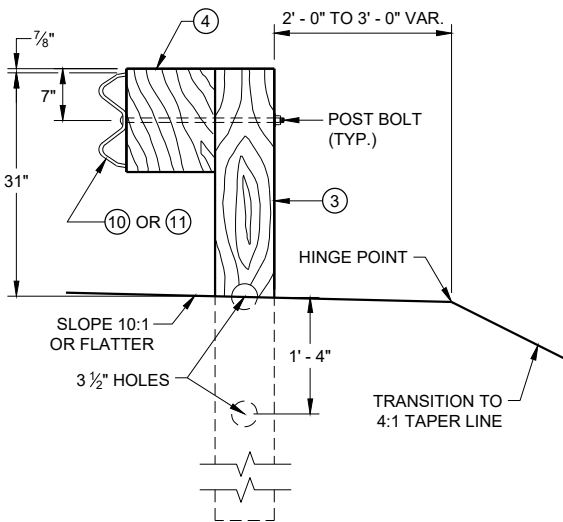
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

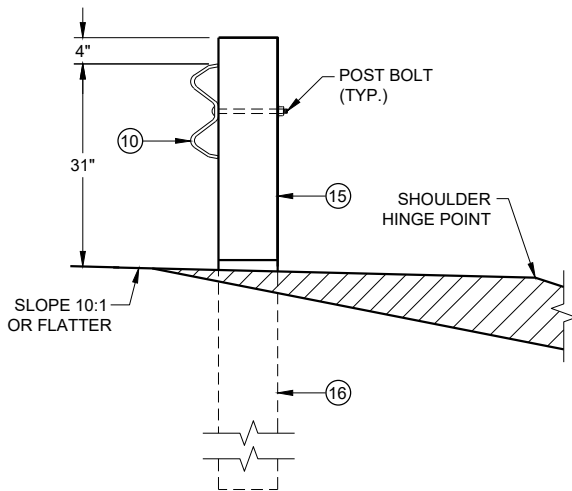
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



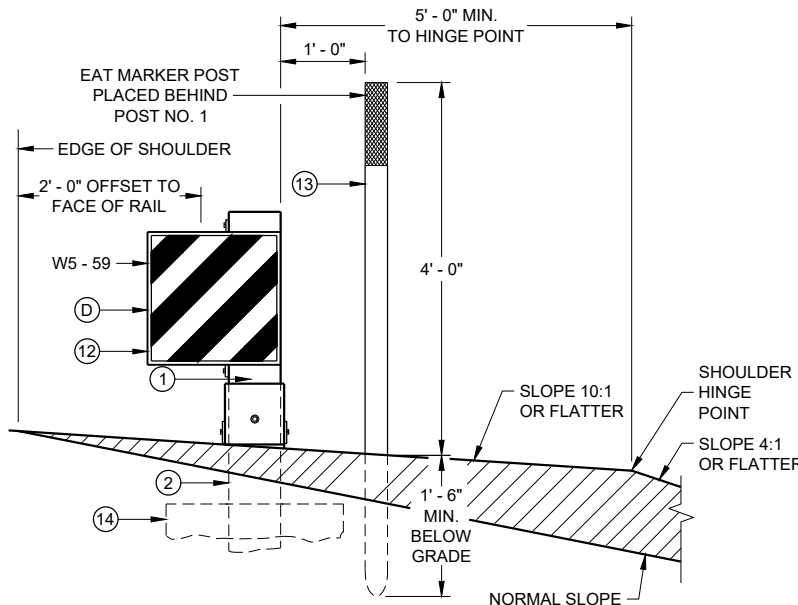
DETAIL "A"



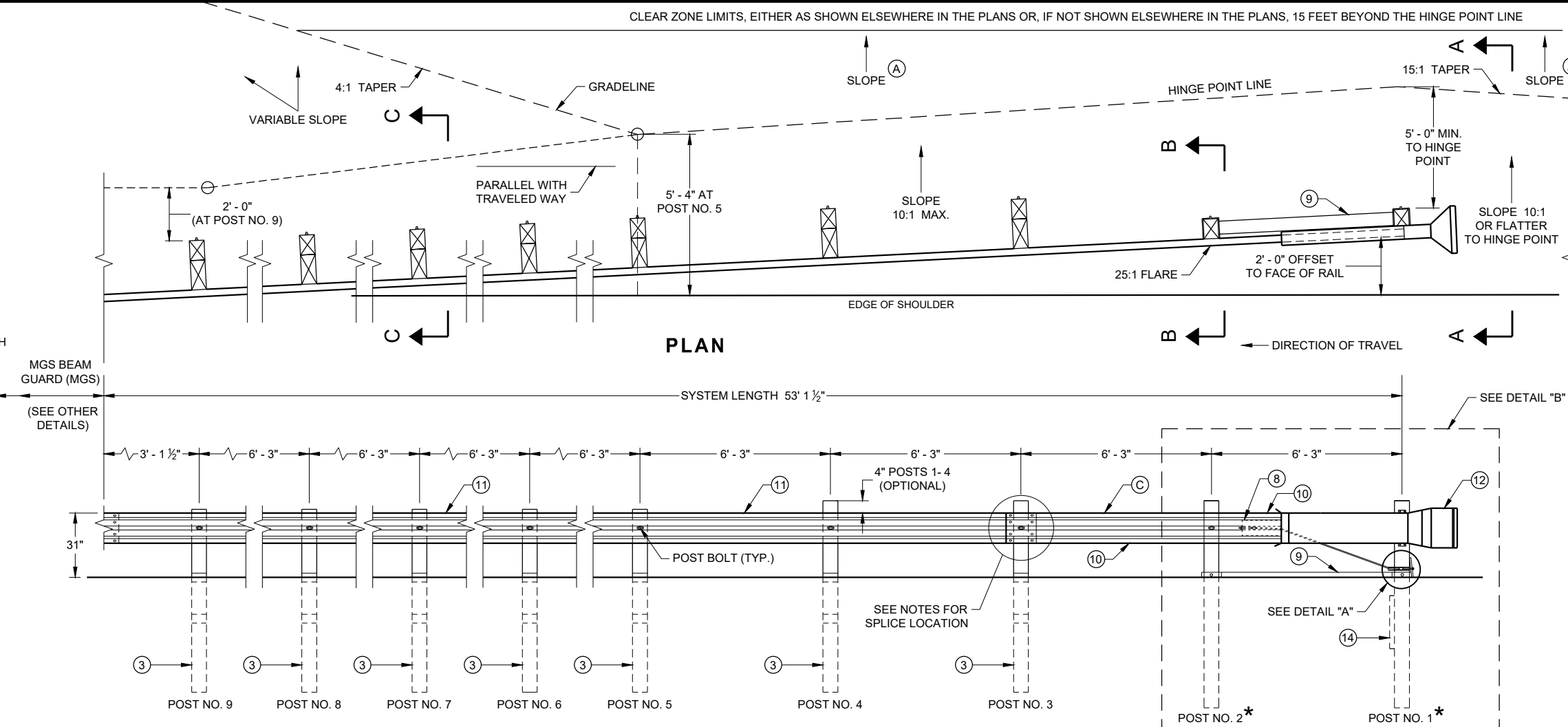
SECTION C - C
TYPICAL AT POST NOS. 3 - 9



SECTION B - B
TYPICAL AT POST NO. 2*

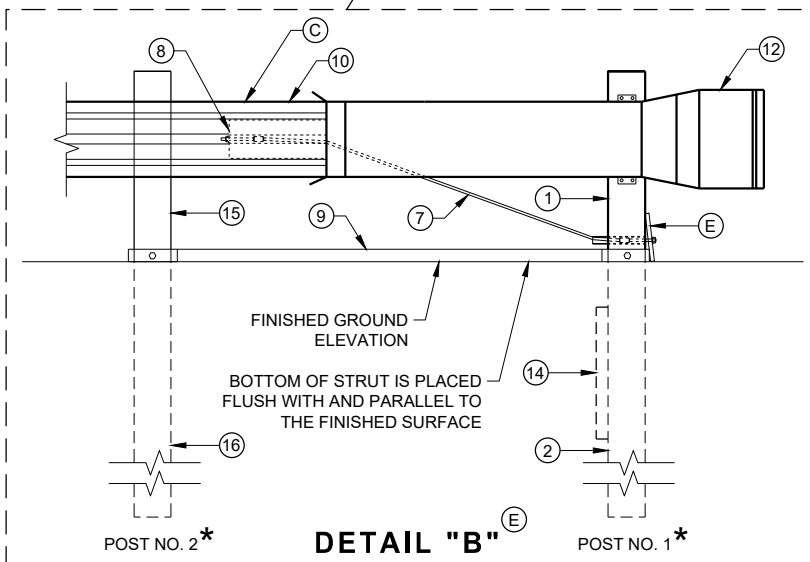


SECTION A - A
TYPICAL AT POST NO. 1*



PLAN

ELEVATION



DETAIL "B"

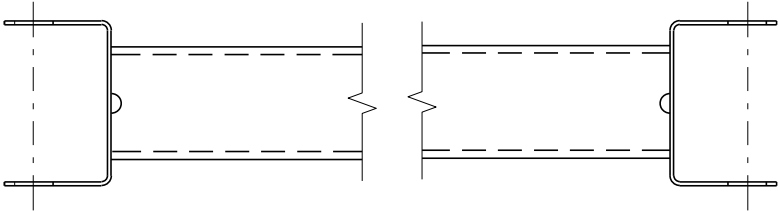
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

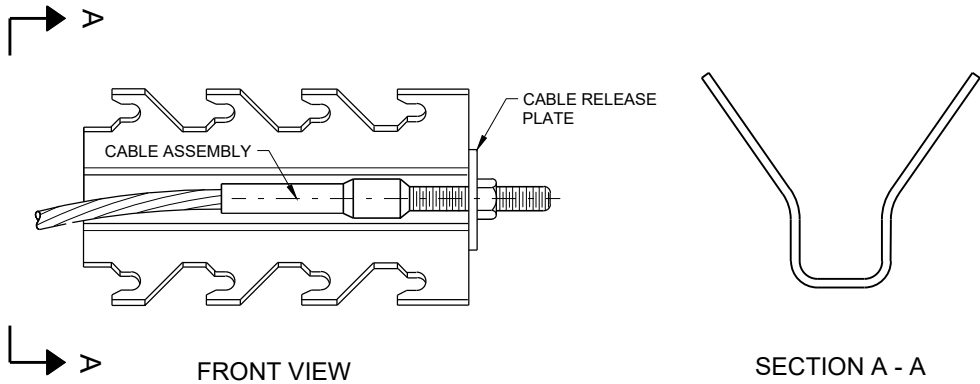


BILL OF MATERIALS

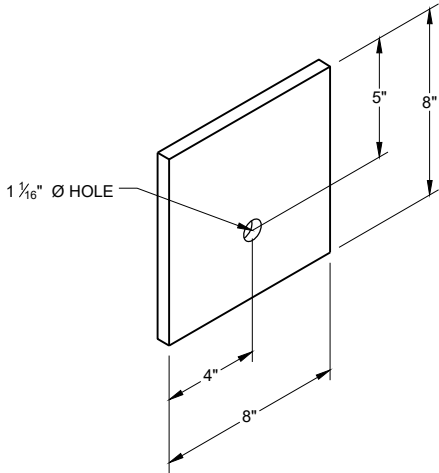
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC GROUND STRUT ⑨ ⑥



GENERIC ANCHOR CABLE BOX ⑨ ⑥



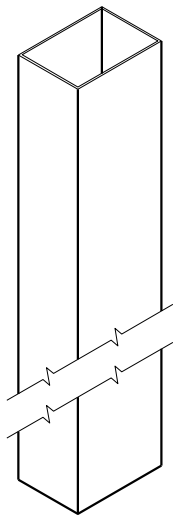
BEARING PLATE ⑥ ⑥

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

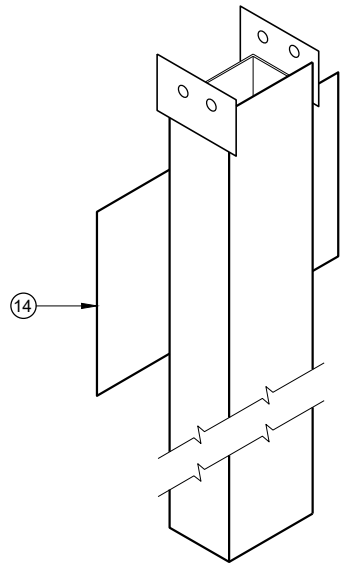
STATE OF WISCONSIN
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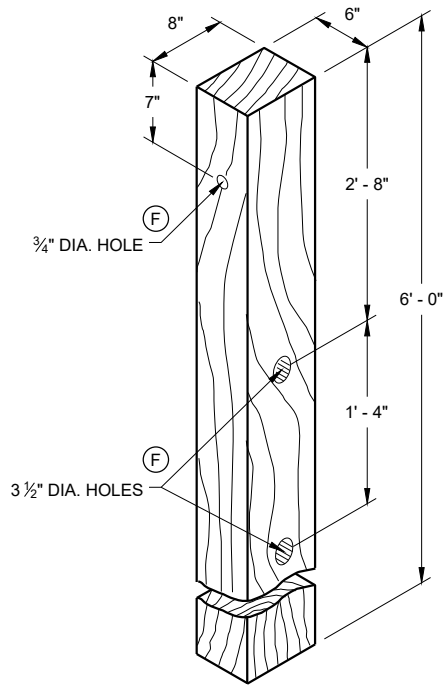
SDD 14B44-c Midwest Guardrail System (MGS) Energy Absorbing Terminal



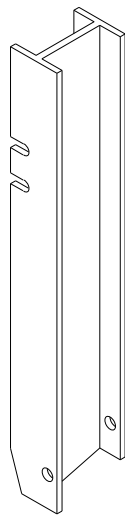
UPPER POST NO. 1^{(1) (E)}



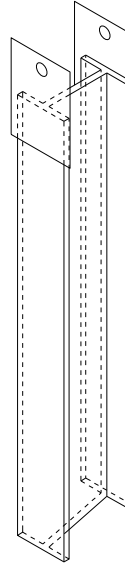
LOWER POST NO. 1^{(2) (E)}



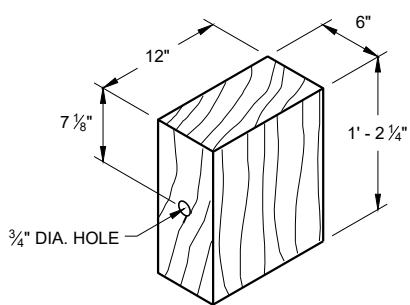
WOOD CRT POST^{(3) (E)}
POSTS NUMBER 3-9



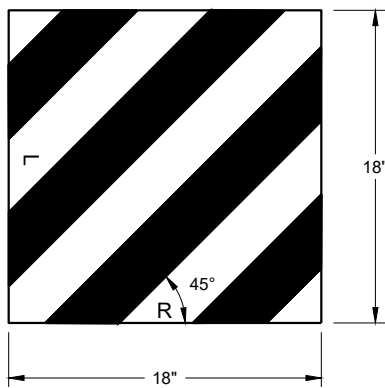
UPPER POST NO. 2^{(15) (E)}



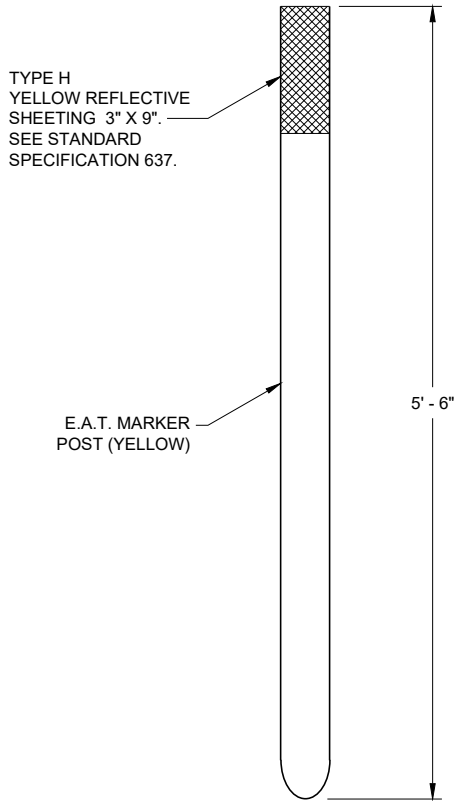
LOWER POST NO. 2^{(16) (E)}



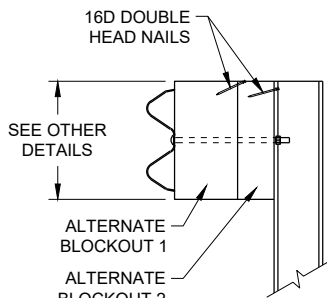
WOOD BLOCKOUT⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



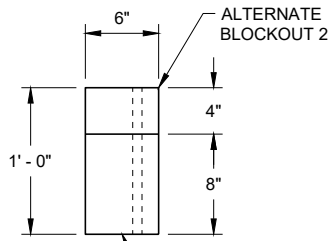
REFLECTIVE SHEETING DETAIL^(E)



E.A.T. MARKER POST⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

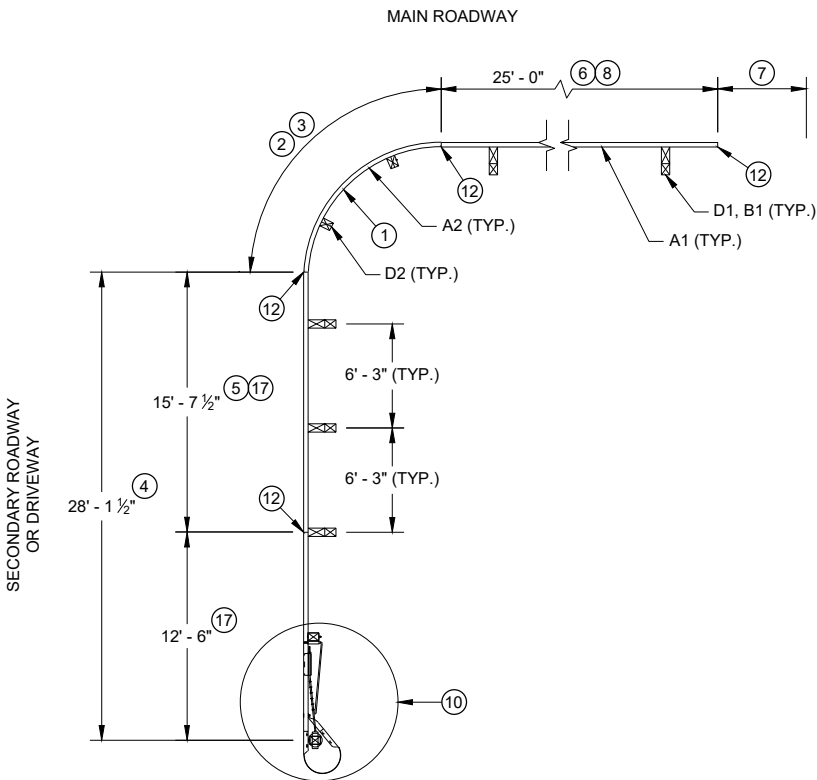
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

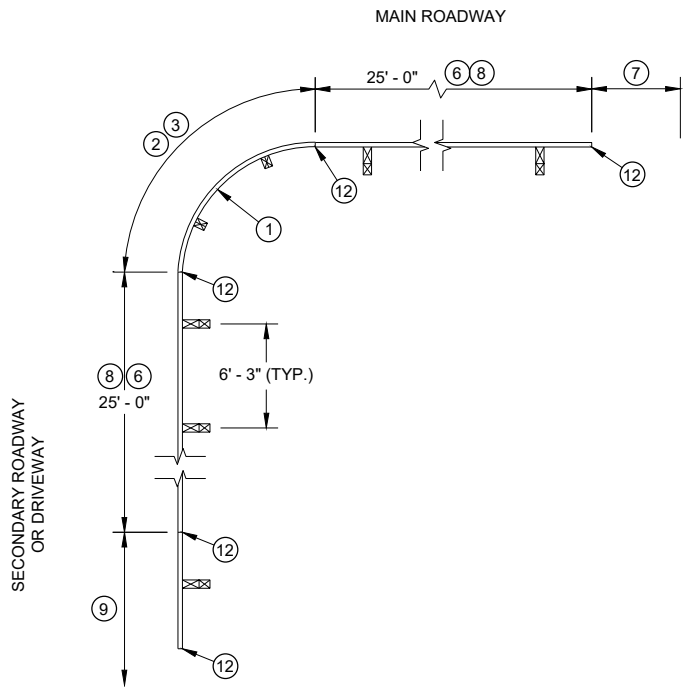
APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



SDD 14B53-a Short Radius Beam Guard and Terminal (MGS) - Layout



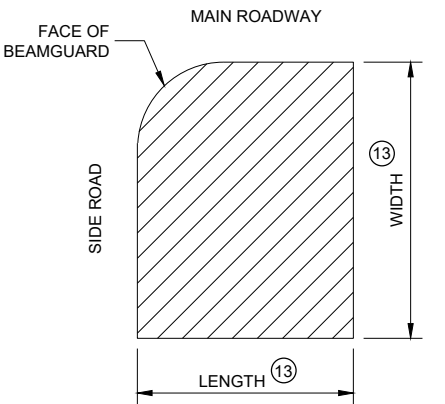
PLAN VIEW
SHORT RADIUS BEAM GUARD WITH
SHORT RADIUS TERMINAL ON
SECONDARY ROAD OR DRIVEWAY



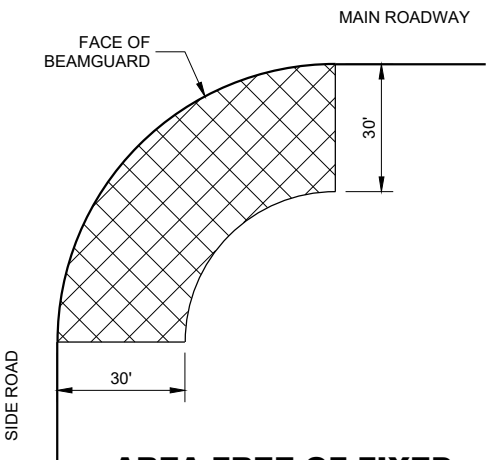
PLAN VIEW
SHORT RADIUS BEAM GUARD WITH
EAT, ADDITIONAL BEAM GUARD
OR
TRANSITION TO RIGID BARRIER ON
SECONDARY ROAD OR DRIVEWAY

TABLE FOR RADIUS OF 32' AND LESS

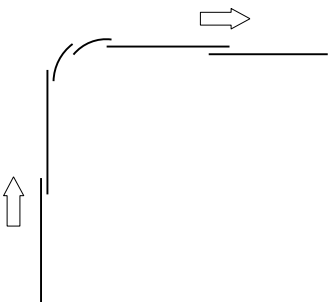
RADIUS (FT)	LENGTH (FT)	WIDTH (FT)
8	25	15
16	30	15
24	40	20
32	50	30



AREA FREE OF FIXED
OBJECTS FOR RADIUS
32' AND LESS



AREA FREE OF FIXED
OBJECTS FOR RADIUS
GREATER THAN 32'



LAP SPLICE DETAIL

GENERAL NOTES

SEE PLANS FOR OTHER BARRIER SYSTEM AND LOCATION SPECIFICS.

SEE SDD 14B42 FOR MORE INFORMATION ON BEAM GUARD INSTALLATION, PARTS, MATERIALS, AND INSTALLATION INFORMATION.

GALVANIZE PARTS AFTER FABRICATION.

WELDING TO FOLLOW CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI / AWS D1.1.

UNLESS NOTED OTHERWISE, ALL PLATES ARE FLAT AND FREE OF WARP.

UNLESS NOTED OTHERWISE, ALL EDGES ARE SMOOTH, STRAIGHT AND VERTICAL.

ALL CUTS AND HOLES, EXCEPT IN BEAM GUARD RAIL ARE TO BE MACHINED OR MACHINE FLAME CUT.

UNLESS NOTED OTHERWISE, CUT OR PROVIDE BOLTS THAT ARE 1/4" TO 1/2" BEYOND THE NUT.

DRAWINGS ARE NOT TO SCALE.

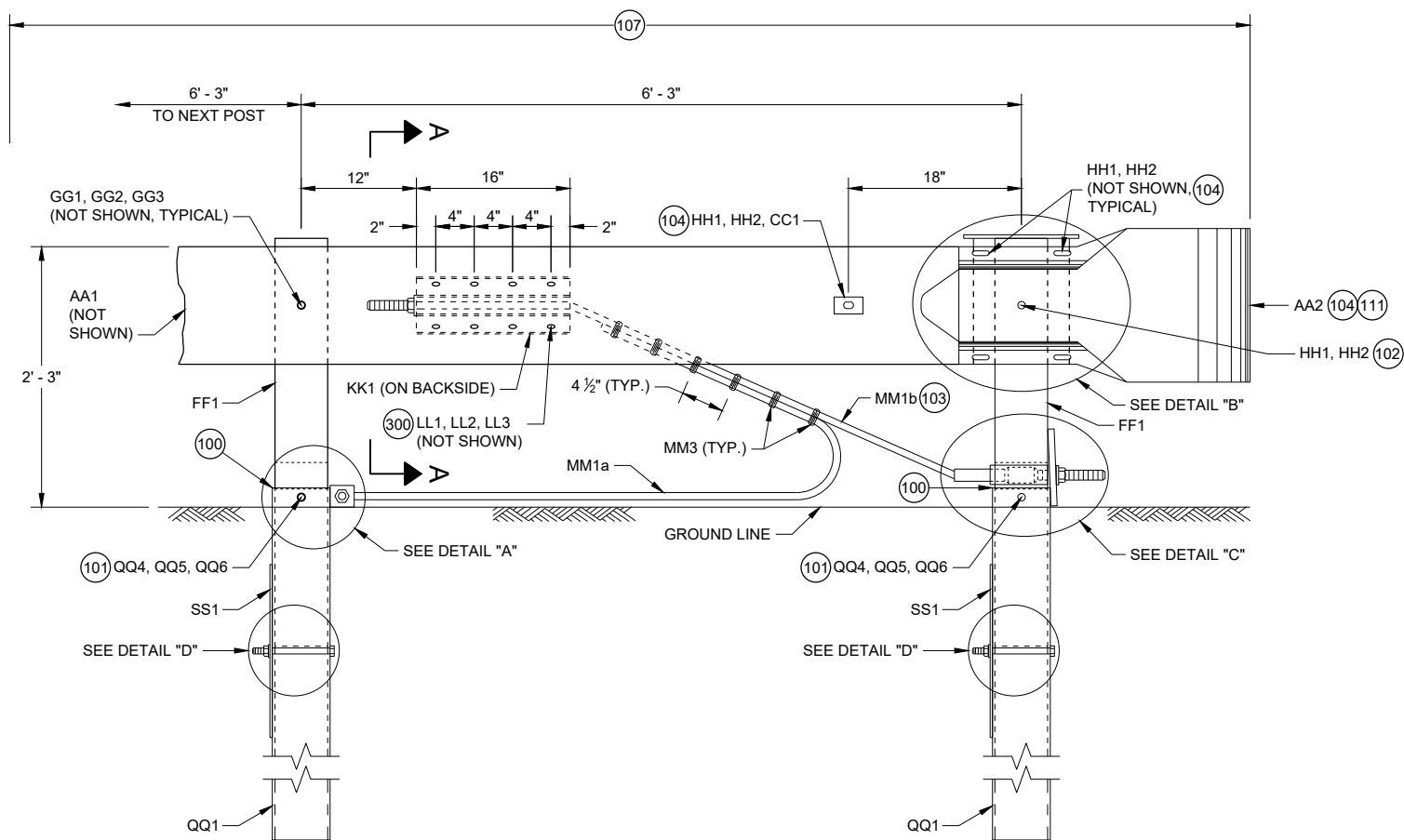
- 1 RADIUS MEASURE FROM INSIDE OF RAIL. LENGTH OF BEAM GUARD SHORT RADIUS GUARD MEASURED ALONG TRAFFIC SIDE OF RAIL. RADIUS BETWEEN 8 FEET TO 150 FEET. SEE PLAN FOR REQUIRED RADIUS. BEAM GUARD RAIL IN RADIUS IS SHOP BENT. ODD RAIL LENGTH OR FIELD CUTS MAY BE REQUIRED.
- 2 CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE USED IN THE RADIUS. CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE SPACED 6' - 3". SEE PLAN FOR NUMBER OF CONTROLLED RELEASE (CRT) POSTS.
- 3 WITHIN RADIUS BEAM GUARD RAILS ARE NOT BOLTED TO POSTS. BEAM GUARD RAIL IS RESTED ON TOP OF LAG SCREW.
- 4 MINIMUM LENGTH OF BEAM GUARD ALONG SIDE ROAD OR DRIVEWAY TO INSTALL SHORT RADIUS TERMINAL. BEAM GUARD IS PAID WITH BEAM GUARD ITEM.
- 5 ODD LENGTH OF BEAM GUARD REQUIRED TO INSTALL SHORT RADIUS TERMINAL.
- 6 MINIMUM AMOUNT OF BEAM GUARD TO BE INSTALLED PRIOR TO TRANSITION TO RIGID BARRIER. ADDITIONAL BEAM GUARD, OR EAT. BEAM GUARD PAID FOR WITH BEAM GUARD ITEM. SEE PLANS FOR MORE DETAIL.
- 7 BEAM GUARD, EAT, OR TRANSITION TO RIGID BARRIER. SEE PLAN.
- 8 TOP OF BEAM GUARD BY THE RADIUS IS 27". HEIGHT OF BEAM GUARD IS 31" BY TRANSITION TO RIGID BARRIER, ADDITIONAL BEAM GUARD OR EAT.
- 9 ADDITIONAL BEAM GUARD, EAT OR TRANSITION TO RIGID BARRIER. BEAM GUARD SHOWN. SEE PLAN FOR DETAILS.
- 10 SHORT RADIUS TERMINAL (SEE OTHER DETAILS).
- 11 HEIGHT VARIES. SEE NOTE (8) AND (8).
- 12 BEAM GUARD RAIL SPLICE LOCATION. SPLICE LOCATION REQUIRES PART F1 AND F2. SEE SDD 14B42 FOR DETAILS.
- 13 SEE TABLE FOR VALUES.
- 14 MAXIMUM HEIGHT FOR CENTER OF HOLE IS 3/4" ABOVE FINISHED GROUND ±1".
- 15 DRILL POST 1 5/8" DIA. PILOT HOLE. DO NOT HAMMER LAG SCREW INTO POST.
- 16 SMALL SIGNS ON BREAKAWAY HARDWARE ARE ACCEPTABLE.
- 17 TOP OF RAIL HEIGHT IS 27" WHEN USING A SHORT RADIUS TERMINAL (CRT).

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

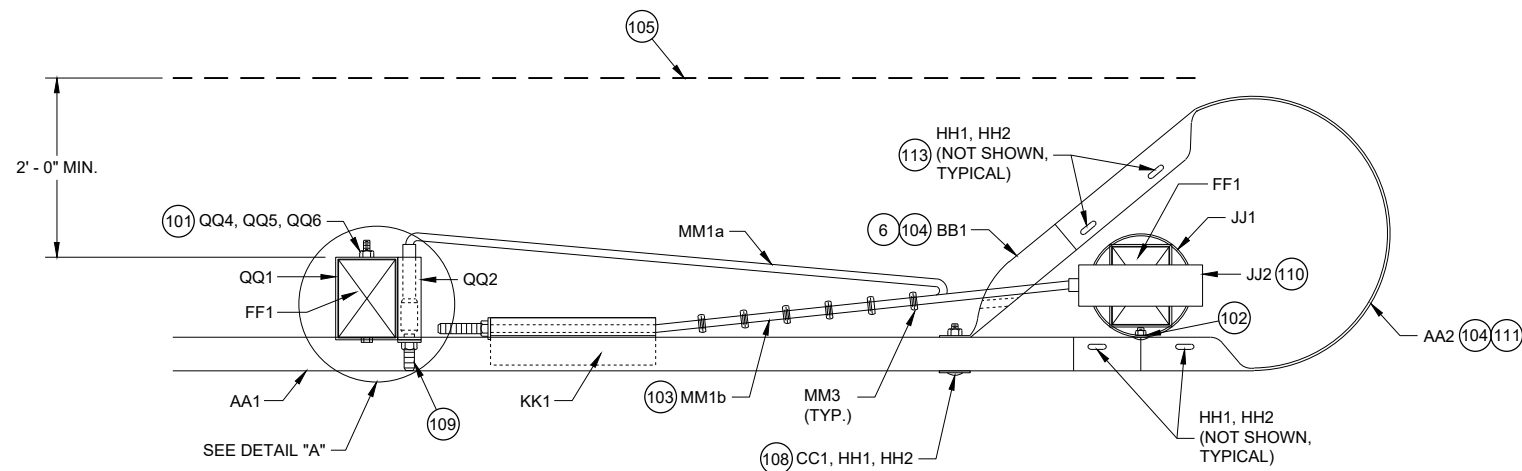
STATE OF WISCONSIN
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SDD 14B53-b Short Radius Beam Guard and Terminal (MGS) - Short Radius Terminal View, Detail A



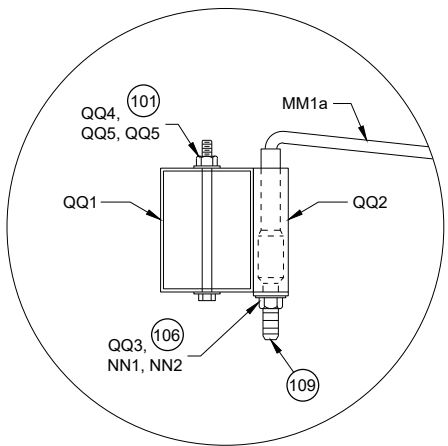
PROFILE VIEW
SHORT RADIUS TERMINAL



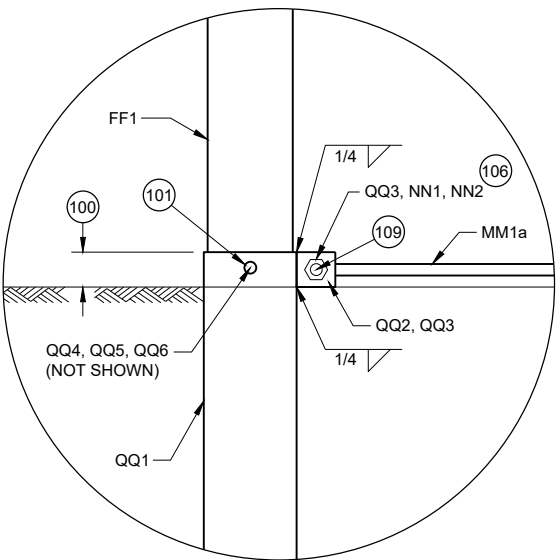
TOP VIEW
SHORT RADIUS TERMINAL

GENERAL NOTES

- 100 TOP OF FOUNDATION TUBE 2 INCHES MAXIMUM ABOVE FINISHED GROUND.
- 101 WASHERS REQUIRED BETWEEN BOLT HEAD AND FOUNDATION TUBE AND BETWEEN NUT AND FOUNDATION TUBE.
- 102 SPLICE BOLT AND NUT CONNECTS BEAM GUARD RAIL, W-BEAM SECTION BUFFER, AND STEEL PIPE ASSEMBLY. NO WASHER REQUIRED. SEE DETAIL "B".
- 103 CABLE IS TAUT.
- 104 ADJUST AA2 AND BB1 TO FIT.
- 105 BREAK POINT OF SHOULDER.
- 106 TACK WELD CABLE CONNECTOR TUBE PLATE TO CABLE CONNECTION TUBE. SEE DETAIL "A" PROFILE VIEW.
- 107 PAY LIMIT FOR BEAM GUARD.
- 108 SQUARE WASHER BETWEEN HEAD OF BOLT AND TRAFFIC FACE OF BEAM GUARD. ROUND WASHER REQUIRED BETWEEN NUT AND BB1.
- 109 CUT OR PROVIDE THREADED STUD THAT IS FLUSH WITH FACE OF BEAM GUARD RAIL KK1 (PLUS OR MINUS 1/2" TOLERANCE). DEBURR AFTER CUTTING.
- 110 SEE STEEL PIPE ASSEMBLY DETAILS.
- 111 ATTACH UU2 WITH UU3. SHOP APPLY UU1 TO UU2.
- 112 FOUR (4) HH1 AND HH2 REQUIRED TO ATTACH AA1 TO AA2.
- 113 FOUR (4) HH1 AND HH2 REQUIRED TO ATTACH AA2 TO BB1.



TOP VIEW
DETAIL "A"
(WOOD BREAKAWAY AND BEAM
GUARD RAIL POSTS NOT SHOWN)



PROFILE VIEW
DETAIL "A"

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

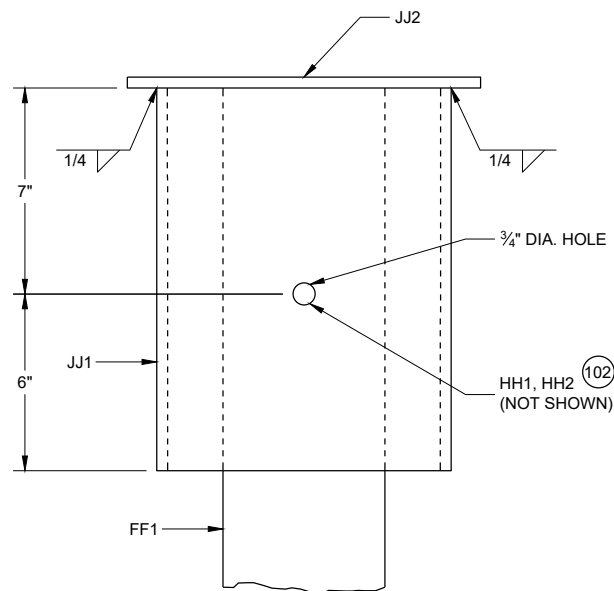
STATE OF WISCONSIN
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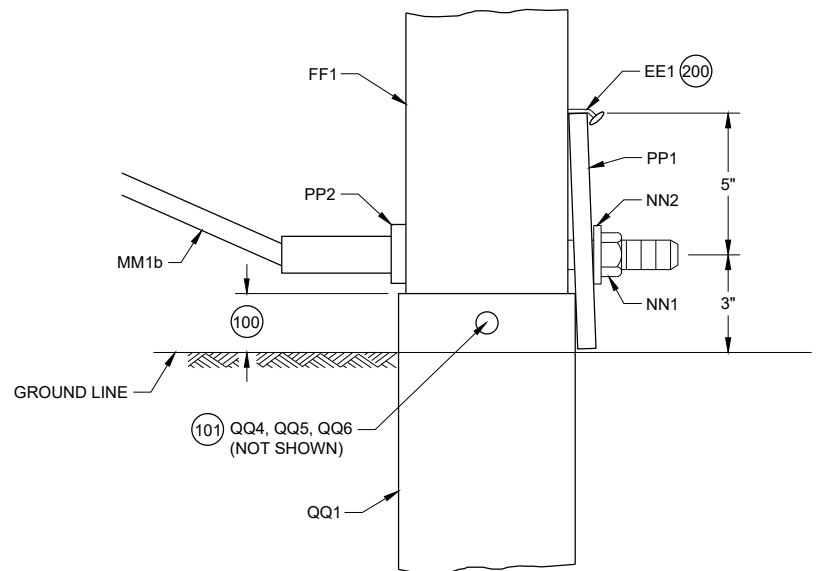
SDD 14B53-c Short Radius Beam Guard and Terminal (MGS) - Terminal Details B, C and D

GENERAL NOTES

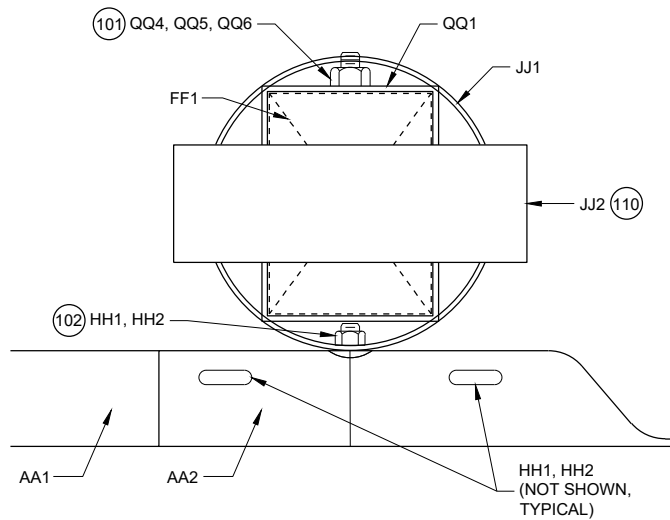
(200) TWO (2) NAILS SPACED 4 INCHES CENTER TO CENTER.



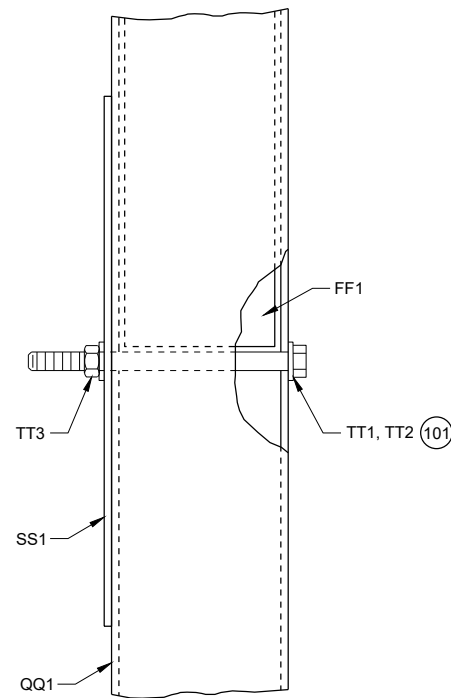
PROFILE VIEW
DETAIL "B"
STEEL PIPE ASSEMBLY
(BEAM GUARD AND W BEAM
END SECTION NOT SHOWN)



PROFILE VIEW
DETAIL "C"



PLAN VIEW
DETAIL "B"
STEEL PIPE ASSEMBLY



PROFILE VIEW
DETAIL "D"

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

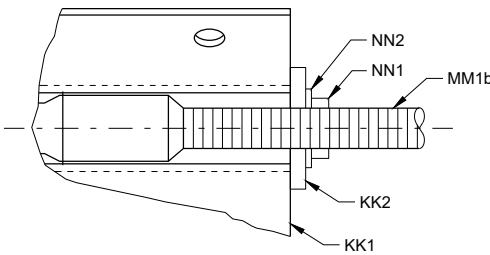
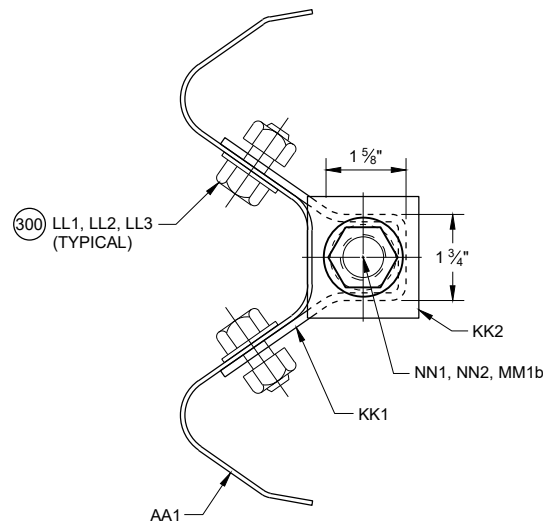
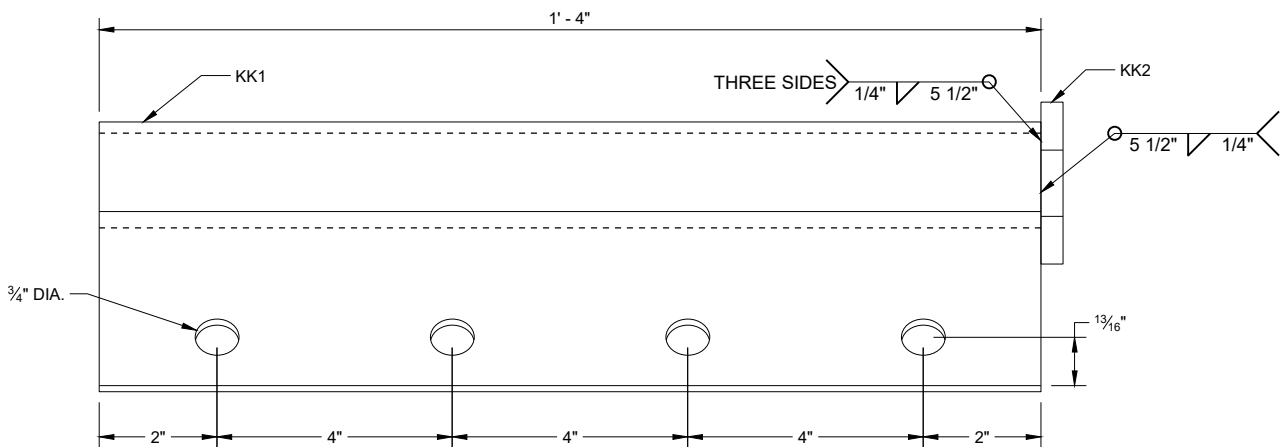
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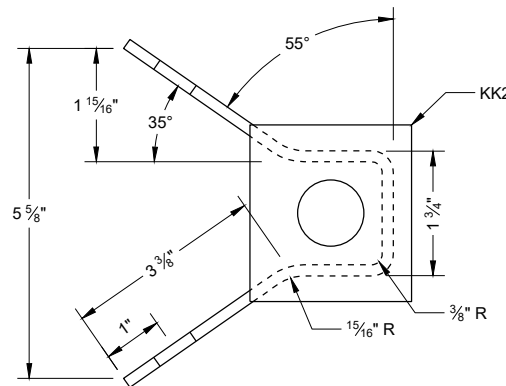
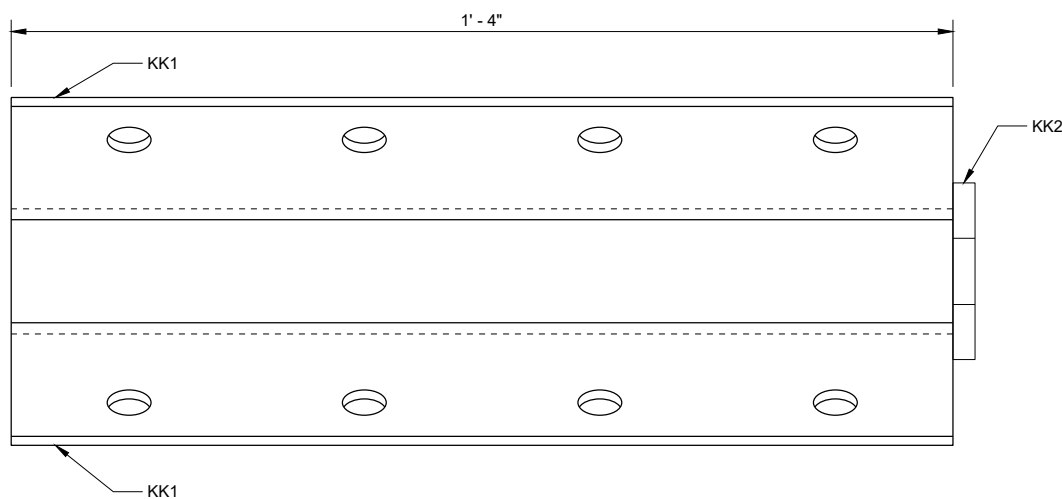
SDD 14B53-d Short Radius Beam Guard and Terminal (MGS) - Terminal Anchor Bracket and Bracket Bearing Details

GENERAL NOTES

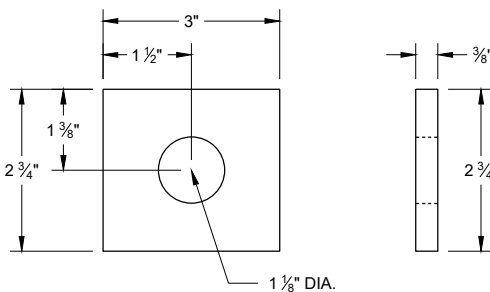
300 WASHERS REQUIRED BETWEEN BOLT HEAD AND BEAM GUARD RAIL AND BETWEEN NUT AND ANCHOR BRACKET. EIGHT (8) LL1 AND LL3 REQUIRED. SIXTEEN (16) LL2 REQUIRED.



SECTION A - A



ANCHOR BRACKET BEARING PLATE (KK2)



ANCHOR BRACKET (KK1, KK2)

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

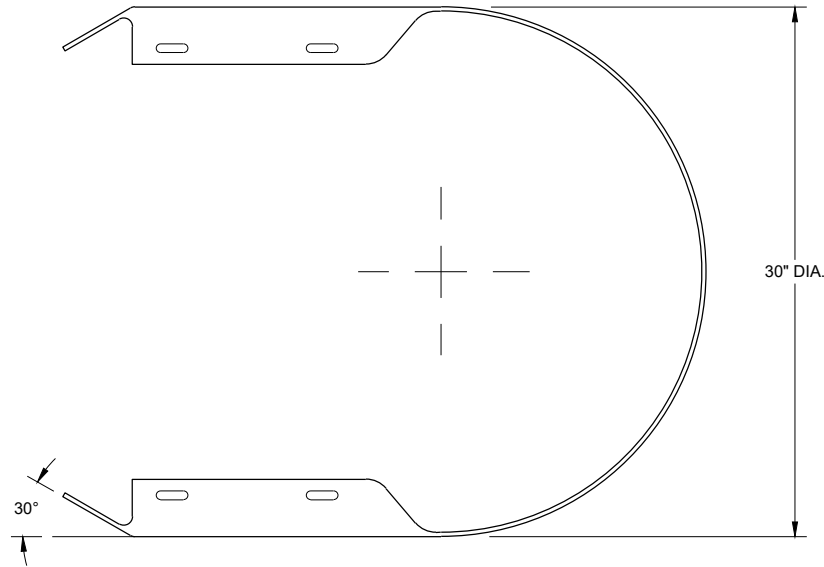
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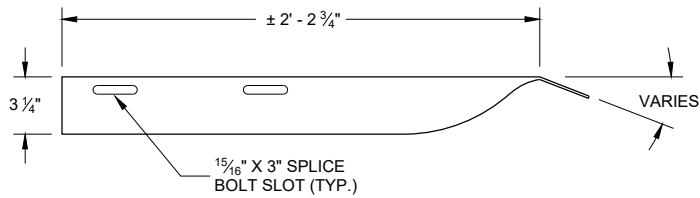
SDD 14B53-e Short Radius Beam Guard and Terminal (MGS)-End Section Buffer,Terminal Connector, Reflector Sheeting

GENERAL NOTES

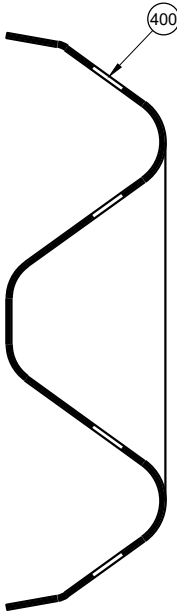
- (400) CROSS SECTION OF PART IS TO FIT OVER AA1 .
- (401) CROSS SECTION OF PART IS TO FIT OVER OR UNDER AA1 .



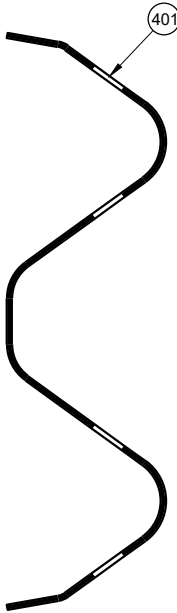
TOP VIEW



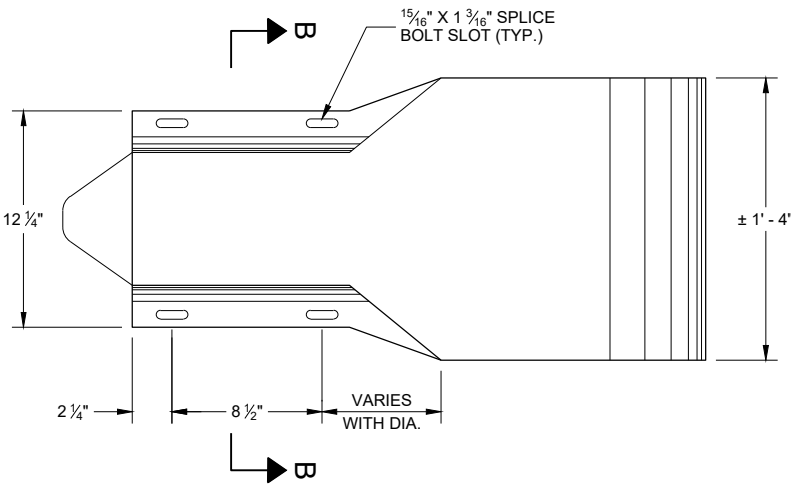
TOP VIEW



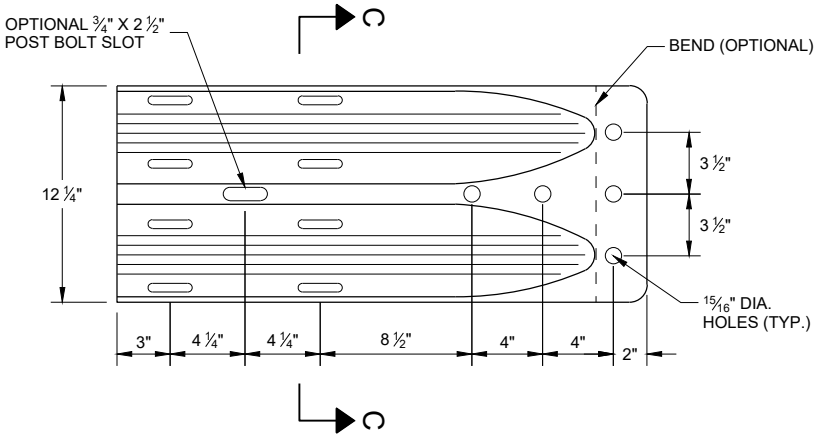
SECTION B -B



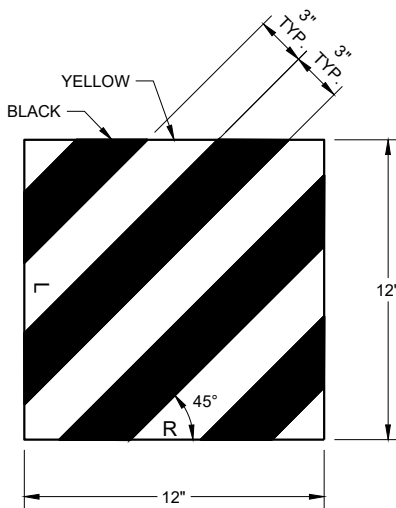
SECTION C -C



PROFILE VIEW
W BEAM
END SECTION BUFFER (AA2)



PROFILE VIEW
W BEAM
TERMINAL CONNECTOR (BB1)



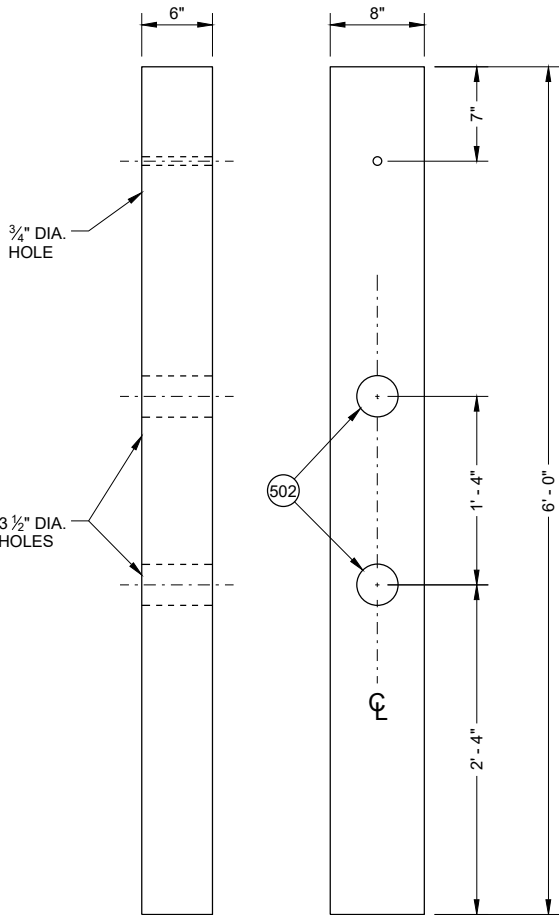
REFLECTIVE SHEETING (UU1, UU2)

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

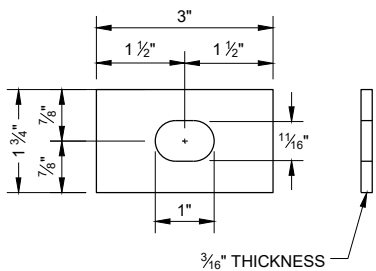
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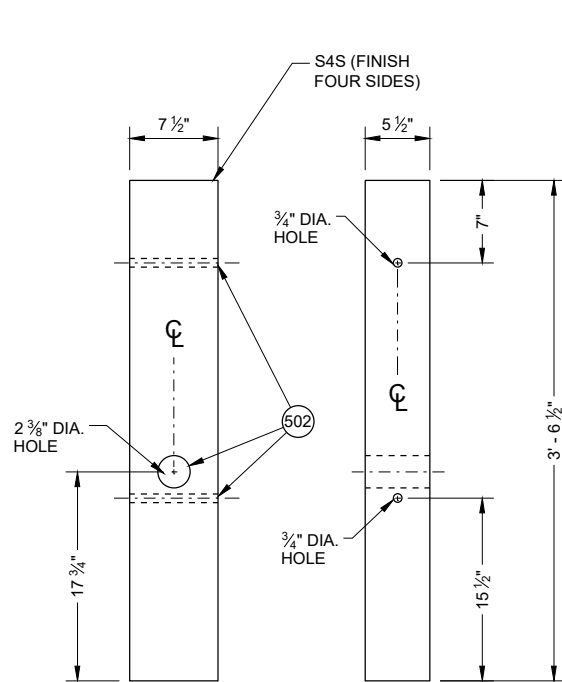
SDD 14B53-f Short Radius Beam Guard and Terminal (MGS)-Cable Assembly, Terminal Post Details, Tube, Plate, Washer



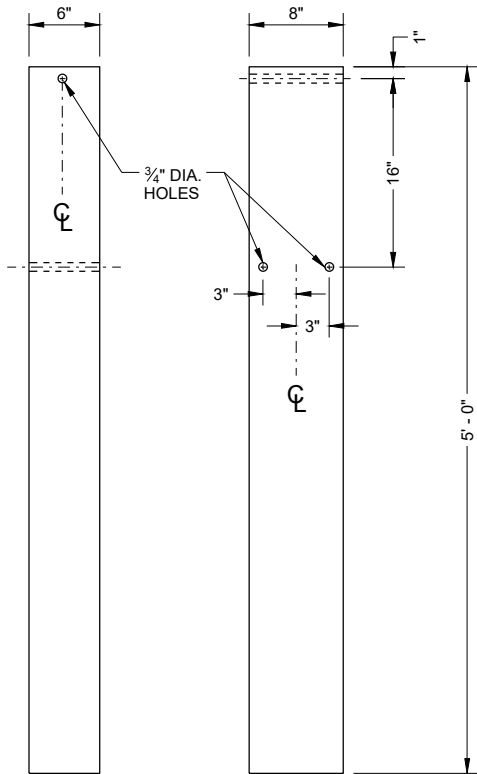
FRONT VIEW SIDE VIEW
CONTROLLED RELEASE POST (CRT) (DD2)



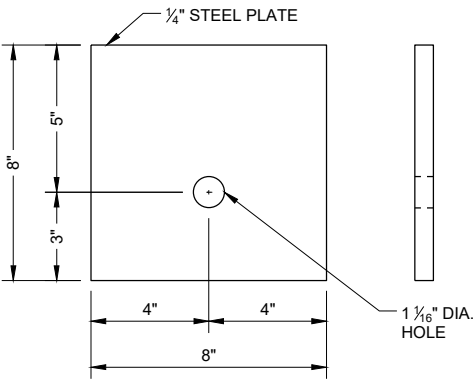
RECTANGULAR PLATE WASHER (CC1)



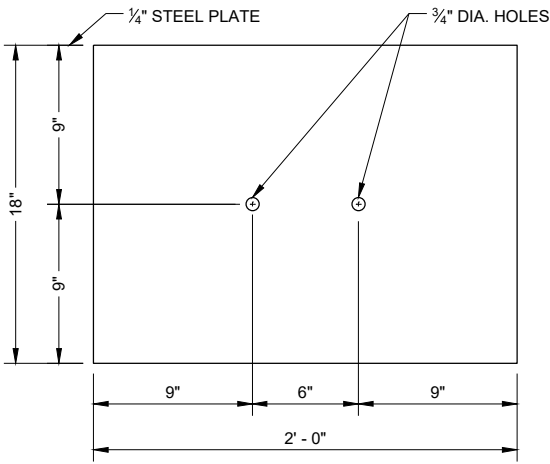
FRONT VIEW SIDE VIEW
WOOD BREAKAWAY POST (FF1)



FRONT VIEW SIDE VIEW
FOUNDATION TUBE (QQ1)



BEARING PLATE (PP1)



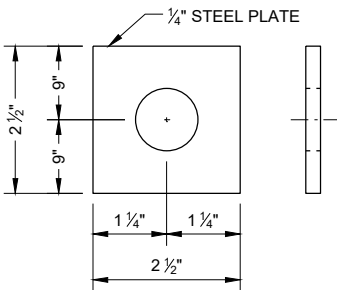
SOIL PLATE (SS1)

GENERAL NOTES

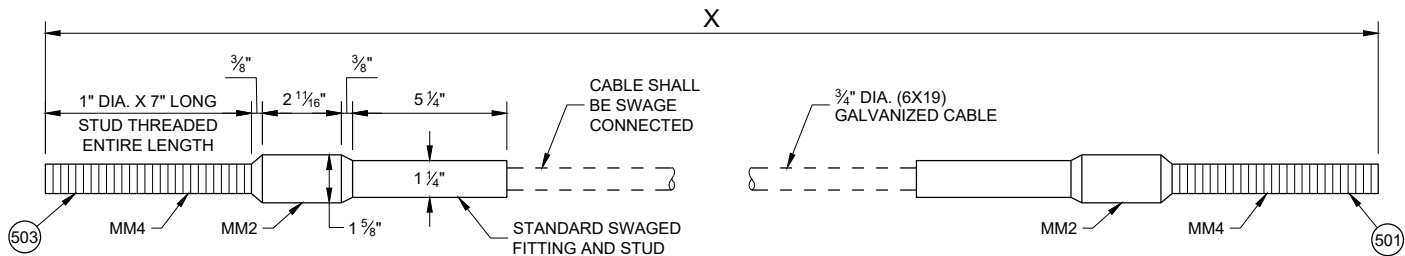
- (500) SEE DETAIL "D" FOR LOCATION AND ATTACHMENT OF SS1.
- (501) FOR MM1a THREADED STUD ONLY REQUIRED ON ONE END. SWAGED FITTING REQUIRED.
- (502) LOCATE HOLES ON THE CENTERLINE OF THE SIDE OF THE POST.
- (503) MM1a MAY HAVE ONE THREADED STUD 4 INCHES LONG. SEE NOTE (109).



FOUNDATION TUBE - ANCHOR CABLE TUBE (QQ2)



ANCHOR CABLE TUBE END PLATE (QQ3)



CABLE ASSEMBLY (MM1a, MM1b)

"X" LENGTH

MM1b	9' - 0"
MM1b	6' - 8"

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



SDD 14B53-g Short Radius Beam Guard and Terminal (MGS) - Part List

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	BEAM GUARD RAIL	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
A2	BEAM GUARD RAIL - SHOP BENT	INDICATE ON BACK OF RAIL THE RADIUS THAT RAIL WAS BENT TO. SHOP BEND RADIUS IS TO THE NEAREST FOOT. FOLLOW AASHTO M180 ON HOW TO MARK RADIUS INFORMATION.	
		AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
B1	BLOCK - WOOD	WISDOT SPEC. 614	SEE SDD 14B42
C1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEAD)	
D1	POST-STRONG POST-WOOD	WISDOT SPEC. 614	SEE SDD 14B42
D2	POST-CRT-WOOD	WISDOT SPEC. 614	
E1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
E2	POST BOLT - WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A 123 OR GALV. HOT DIP. TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
E3	POST BOLT - NUT	AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
F1	SPLICE BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
F2	SPLICE BOLT - NUT	ASTM A563 GRADE A	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
G1	LAG SCREW	ASTM A308 GRADE A ASTM A153 CLASS D	1/2" DIA. 6" LONG
H1	DELINEATOR - BEAM GUARD		SEE SDD 14B42 FOR MORE INFORMATION
H2	DELINEATION - SHEETING	YELLOW OR WHITE	
		WISDOT SPEC 637 TYPE SH	
		APPROVED PRODUCT LIST	
J1	FOUNDATION BACKFILL	STANDARD SPEC. 614	
AA1	BEAM GUARD RAIL - PUNCHED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
AA2	BEAM GUARD RAIL - END SECTION BUFFER	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
BB1	BEAM GUARD RAIL - TERMINAL CONNECTOR MODIFIED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
CC1	SHORT RADIUS - SQUARE WASHER	AASHTO M180	
		GALV. AASHTO M111 / ASTM A123	
EE1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEADED)	
FF1	POST - BCT - WOOD	S4S FINISH ON 4 SIDES	
		WISDOT SPEC. 614	
GG1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
GG2	POST BOLT - WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	3/8" DIA.
		GALV. AASHTO M111 / ASTM A 123 OR GALV. HOT DIP. TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329	

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



SDD 14B53-h Short Radius Beam Guard and Terminal (MGS) - Part List

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
GG3	POST BOLT - NUT	ASTM A563 GRADE A	3/8" DIA. SEE 14B42 FOR GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
HH1	SPLICE BOLT	ASTM A563 GRADE A HEAVY HEX HEAD	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
HH2	SPLICE BOLT - NUT	AASHTO M180 HEAD GEOMETRY	3/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		ASTM A563 GRADE A	
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
JJ1	PIPE - STEEL	UNC	10" O.D.
		ASTM A53 GALVANIZED GRADE B SCHEDULE 40	
JJ2	TOP PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 3/8" X 4" X 1' - 0"
		GALV. AASHTO M111 / ASTM A123	
KK1	ANCHOR BRACKET	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
KK2	ANCHOR BRACKET - BEARING PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
LL1	ANCHOR BRACKET - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	3/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
LL2	ANCHOR BRACKET - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	3/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
LL3	ANCHOR BRACKET - NUT	ASTM A563 GRADE A	3/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
MM1a	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIc CLASS C ZINC COATED	
MM1b	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIc CLASS C ZINC COATED	
MM2	ANCHOR CABLE - SWAGE FITTING	ASTM A576 GRADE 1035	
		SWAGE FITTINGS ARE TO BE FACTORY SWEDGED. WITH A BREAKING STRENGTH 40,000 LBS.	
		GALV. AASHTO M111 / ASTM A123	
		ASME B30.26 FORGED, CAST, OR DIE STAMPED WITH THE FOLLOWING INTO CONNECTION: NAME OF MANUFACTURER OR TRADEMARK OF CONNECTION'S MANUFACTURER, SIZE OR RATED LOAD, GRADE.	
MM3	WIRE ROPE CABLE CLAMPS	FF-C-450D TYPE 1 CLASS 1	3/4"
		ASTM A153 HOT DIP CLASS D	
MM4	ANCHOR CABLE - SWAGE FITTING - STUD	ASTM F3125 GRADE A325 TYPE 1 OR SAE GRADE 5 OR ASTM A449 TYPE 1 HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
NN1	ANCHOR CABLE - NUT	ASTM A563 GRADE A	1" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
NN2	ANCHOR CABLE - NUT - WASHER	UNC	1" DIA.
		ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

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BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

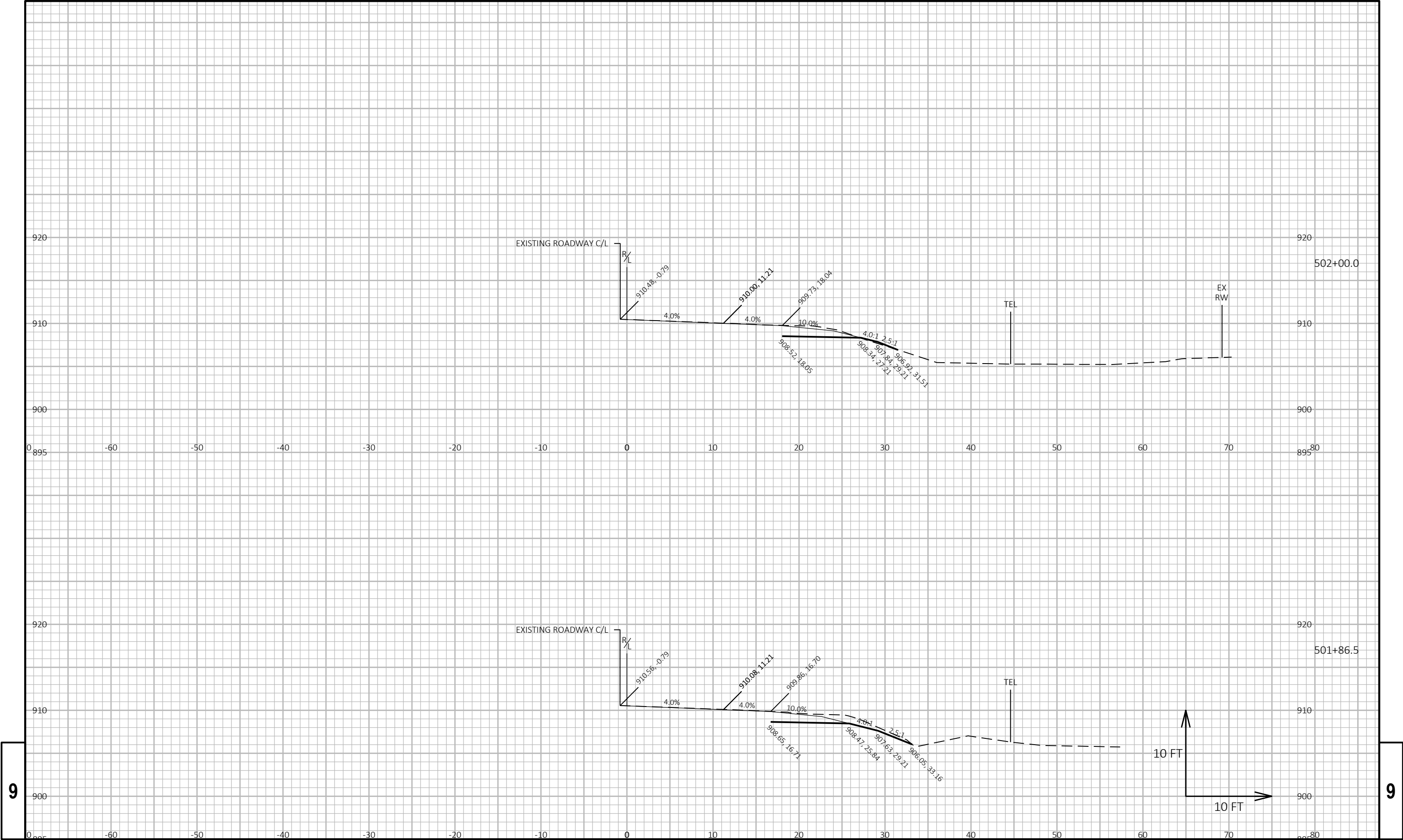
PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
PP1	BEARING PLATE AT POST	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
PP2	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	2" DIA. x 6" LONG
QQ1	FOUNDATION TUBE	ASTM A500 GRADE B	8" X 6" X $\frac{3}{16}$ "
		GALV. AASHTO M111 / ASTM A123	
QQ2	SHORT RADIUS - FOUNDATION TUBE - ANCHOR CABLE - TUBE	ASTM A500 GRADE B	DIMENSIONS 2 $\frac{1}{2}$ " X 2 $\frac{1}{4}$ " X $\frac{1}{4}$ " X 8"
		GALV. AASHTO M111 / ASTM A123	
QQ3	SHORT RADIUS - SOIL TUBE - ANCHOR CABLE - TUBE - END PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 2 $\frac{1}{2}$ " X 2 $\frac{1}{2}$ " X $\frac{1}{4}$ "
		GALV. AASHTO M111 / ASTM A123	
QQ4	GROUND STRUT AND YOKE - BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	$\frac{5}{8}$ DIA.
		ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	
		UNC	
QQ5	GROUND PLATE AND YOKE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	$\frac{5}{8}$ DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
QQ6	GROUND STRUT AND YOKE - NUT	HEAVY HEX	$\frac{5}{8}$ DIA.
		UNC	
		ASTM A563 GRADE A	
		OVER TAPPED NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
SS1	SOIL PLATE	ASTM A36 MIN. STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / A123	
TT1	SOIL PLATE - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	$\frac{5}{8}$ DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
TT2	SOIL PLATE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	$\frac{5}{8}$ DIA.
		GALV. AASHTO M111 / ASTM A123 OR GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
TT3	SOIL PLATE - NUT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	$\frac{5}{8}$ DIA.
UU1	OBJECT MARKER - SHEETING	MUTCD / WISDOT OBJECT MARKER TYPE 3	PATTERN AND COLOR FOR SHEETING. SHEETING TYPE FOR MARKER.
		WISDOT SPEC 637 TYPE F	
		APPROVED PRODUCT LIST	
UU2	OBJECT MARKER - ALUMINUM PLATE	WISDOT SPEC 637 ALUMINUM PLATE	MATERIAL AND THICKNESS OF MATERIALS
UU3	OBJECT MARKER - SCREWS	STAINLESS SELF-TAPPING SCREWS	
VV1	FOUNDATION BACKFILL	WISDOT SPEC 614	

SHORT RADIUS BEAM
GUARD (MGS) SHORT
RADIUS TERMINAL (MGS)

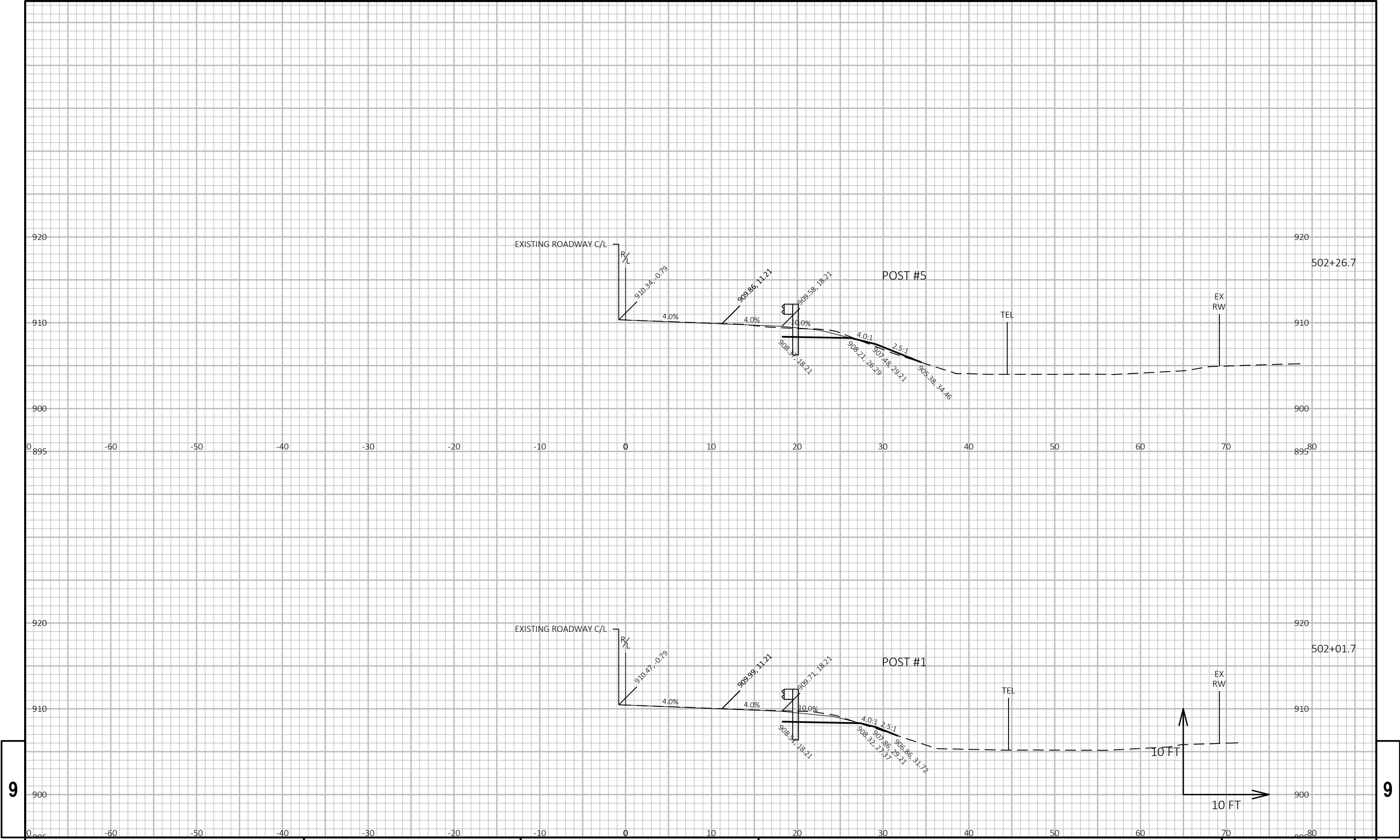
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



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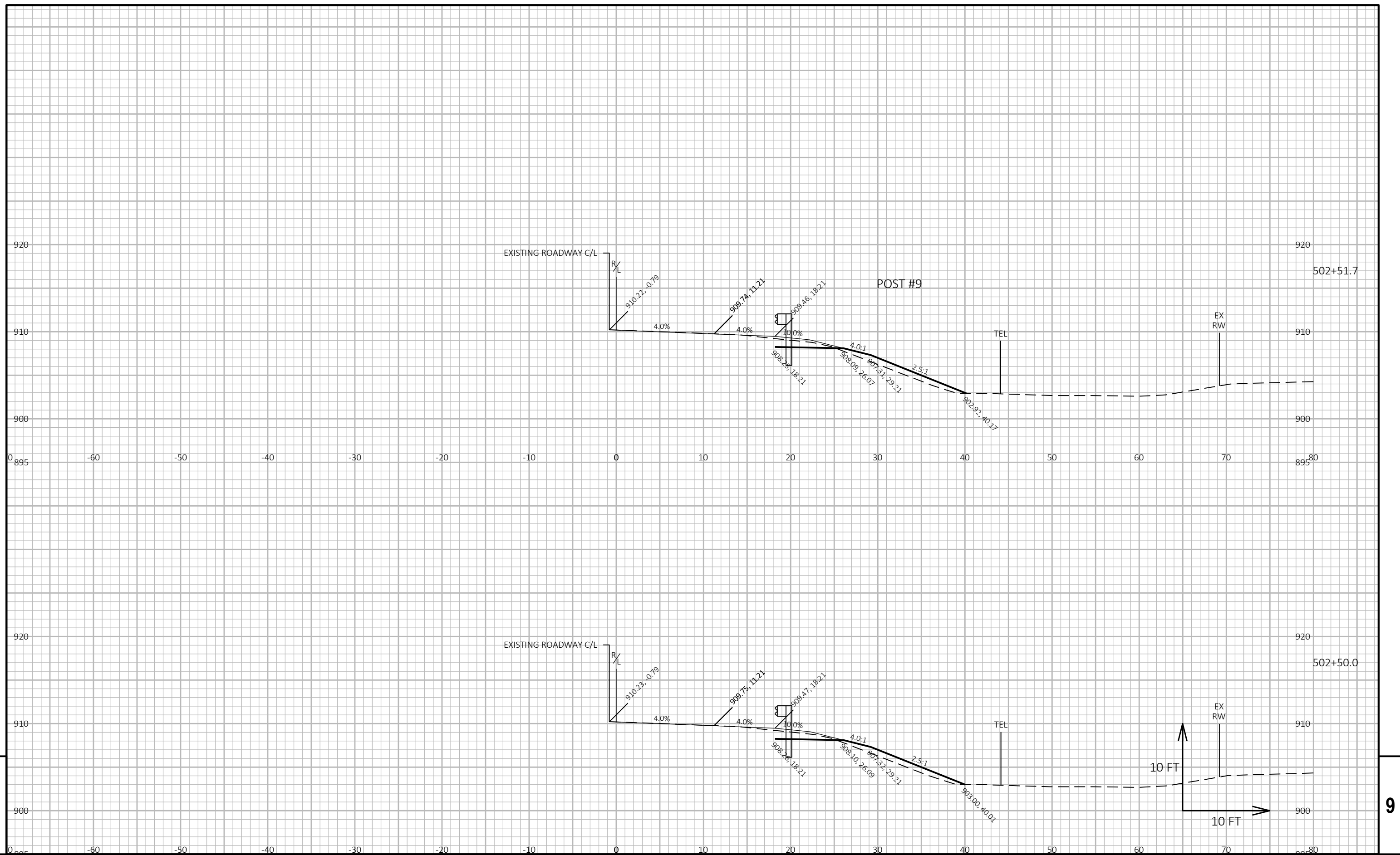
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	CROSS SECTIONS: STH 16	SHEET E
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PROJECT NO:	1400-01-73
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HWY: STH 16

COUNTY: COLUMBIA

CROSS SECTIONS: STH 16

SHEET

E

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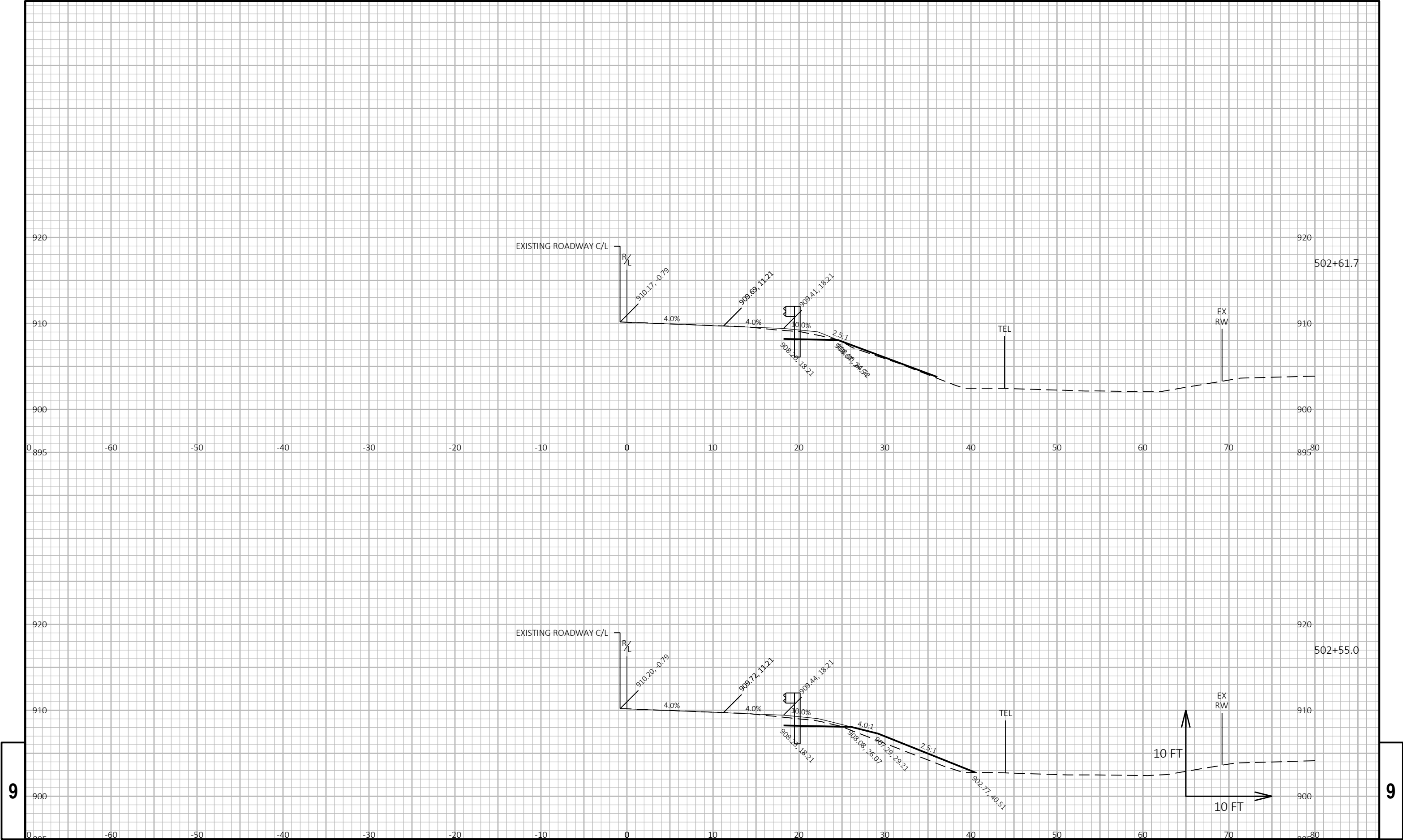
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PLOT BY : RINZEL, JAMES M

PLOT NAME :

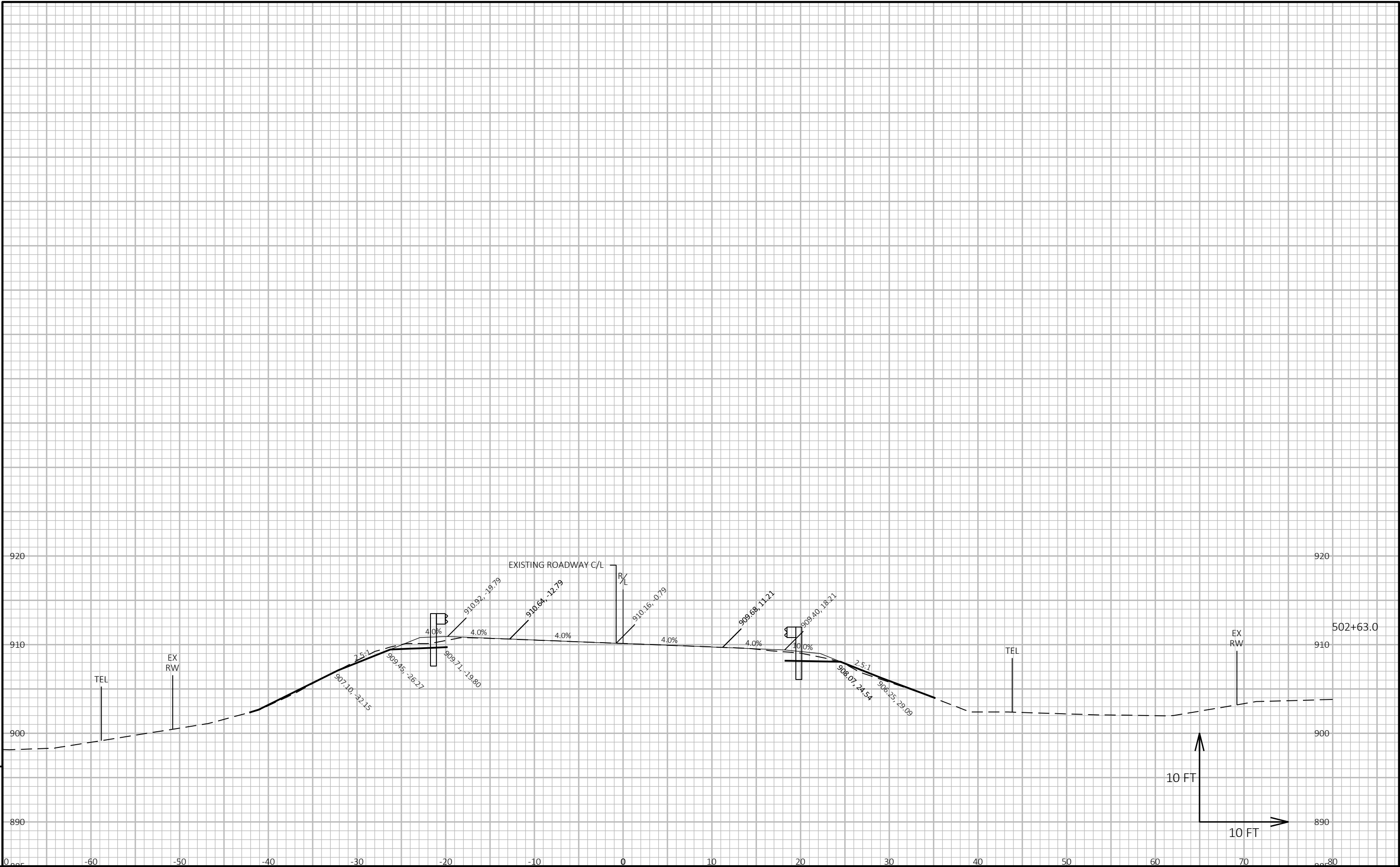
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WISDOT/CADDS SHEET 49

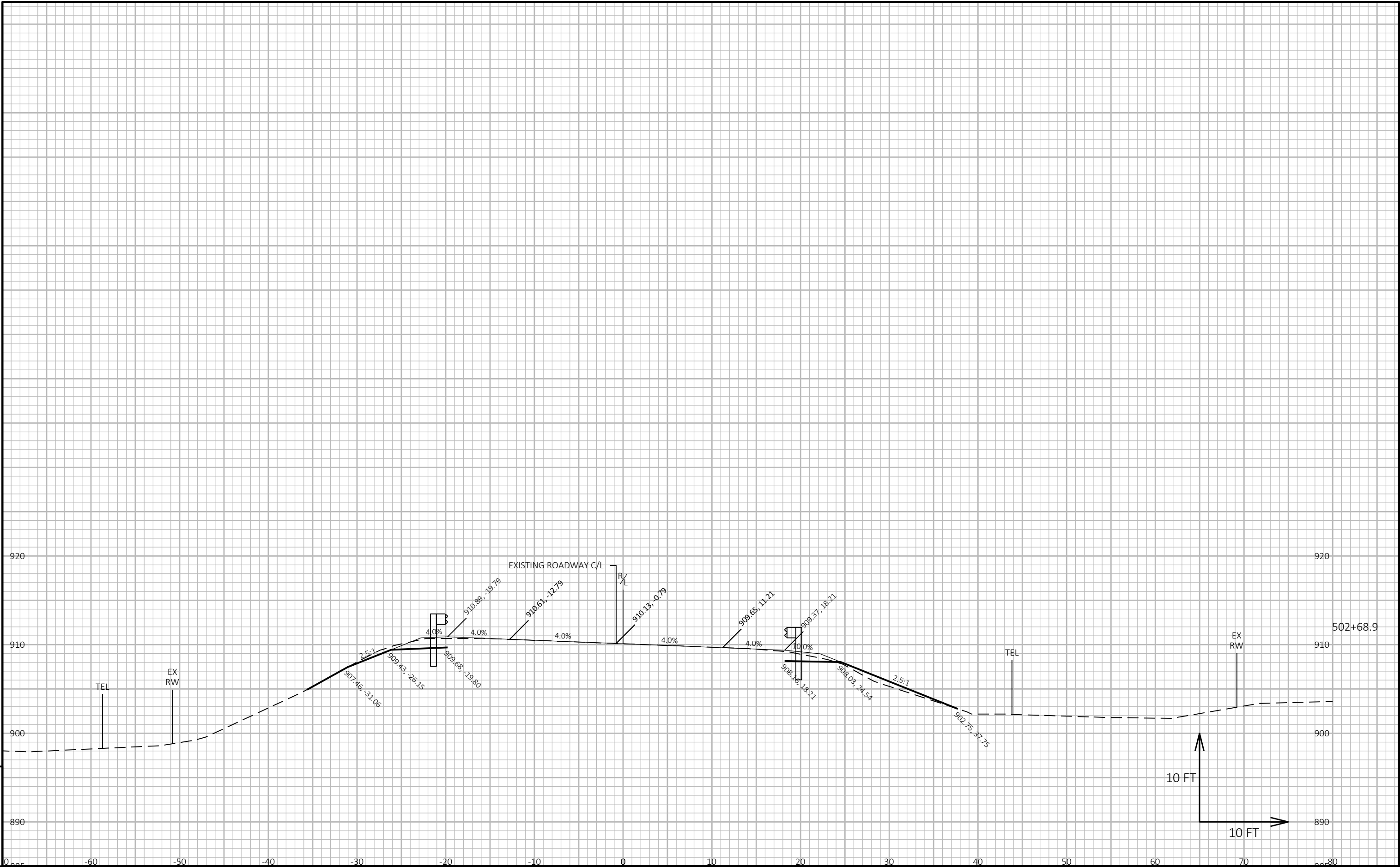


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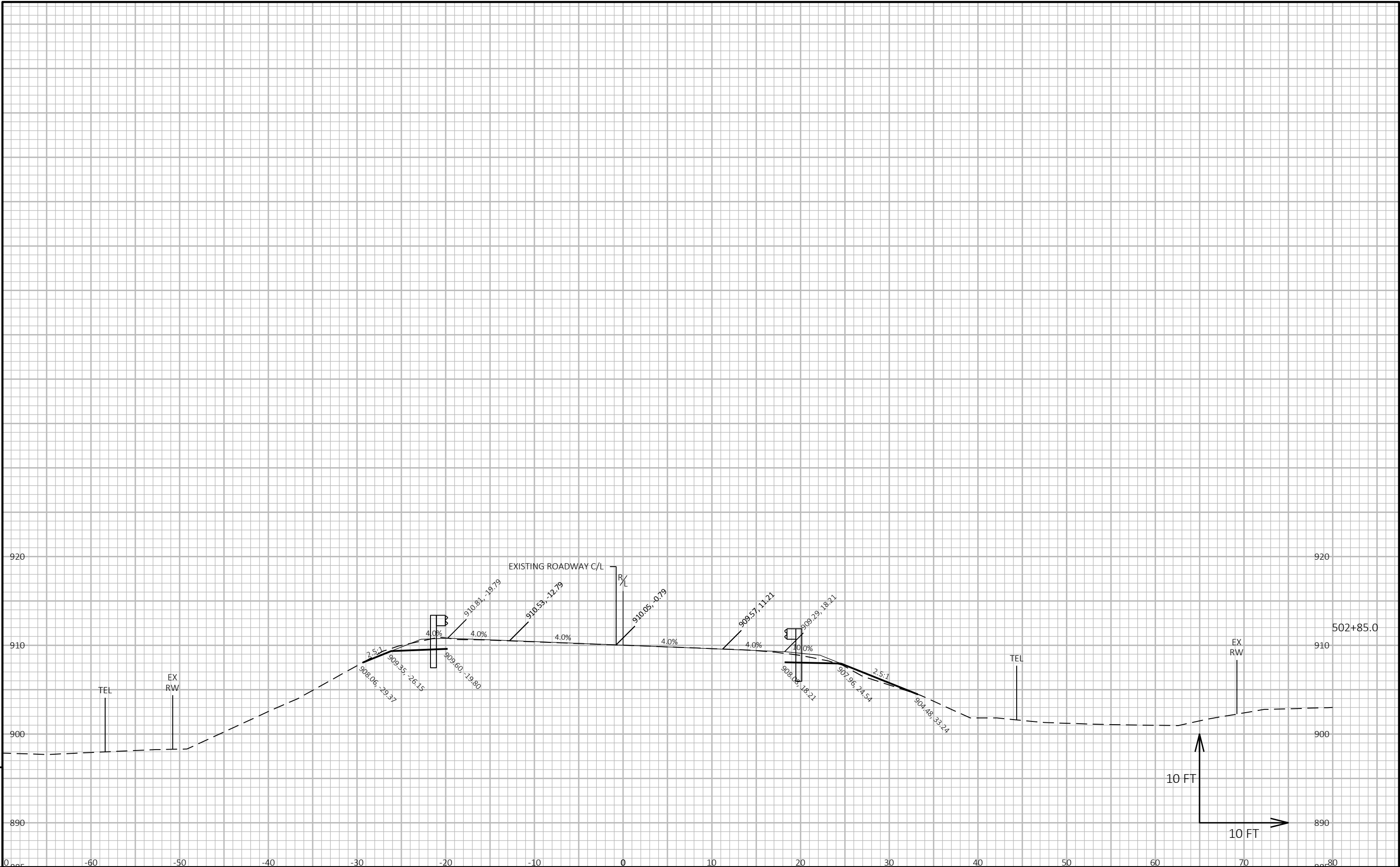
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PROJECT NO: 1400-01-73	HWY: STH 16	COUNTY: COLUMBIA	CROSS SECTIONS: STH 16	SHEET E
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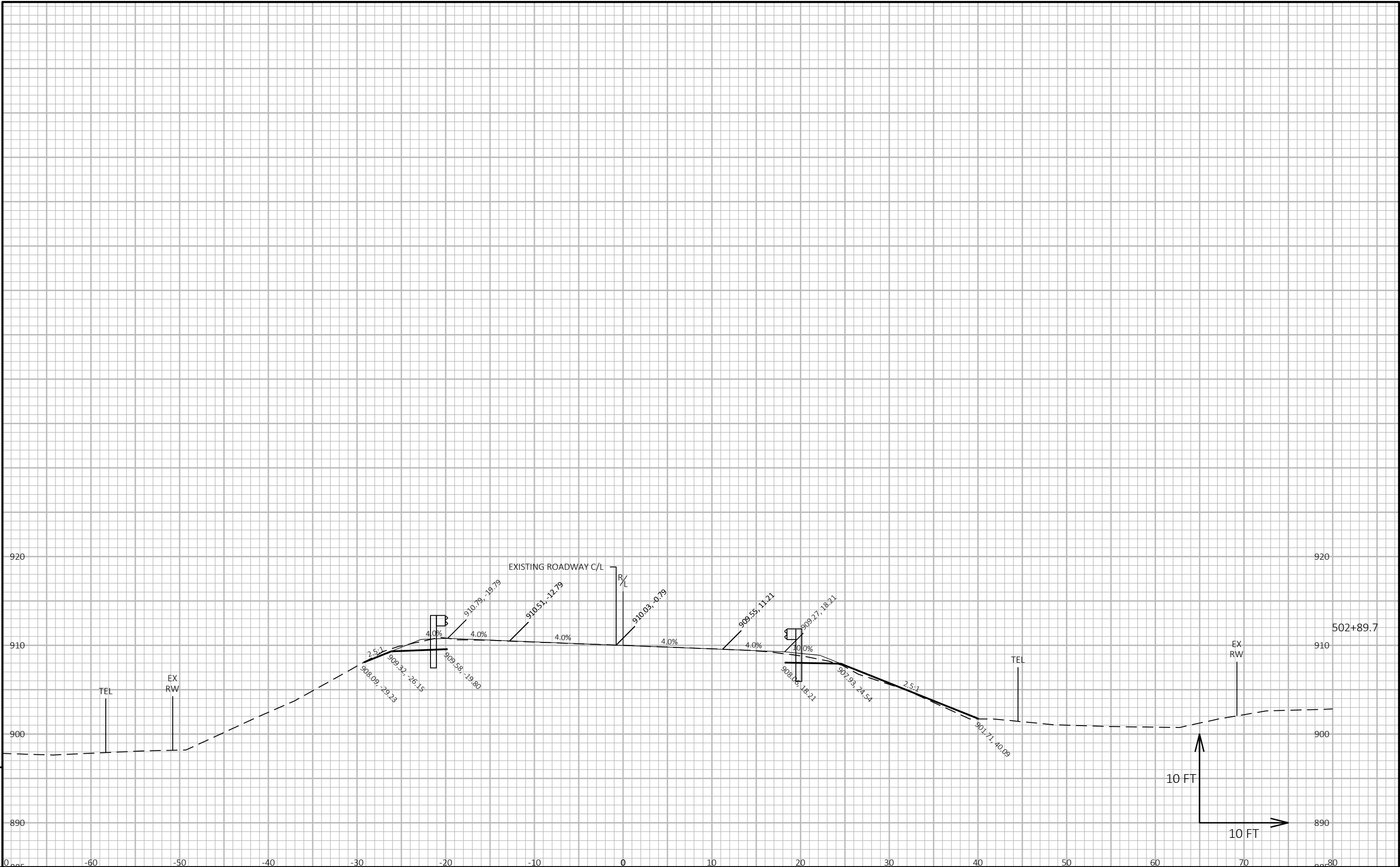
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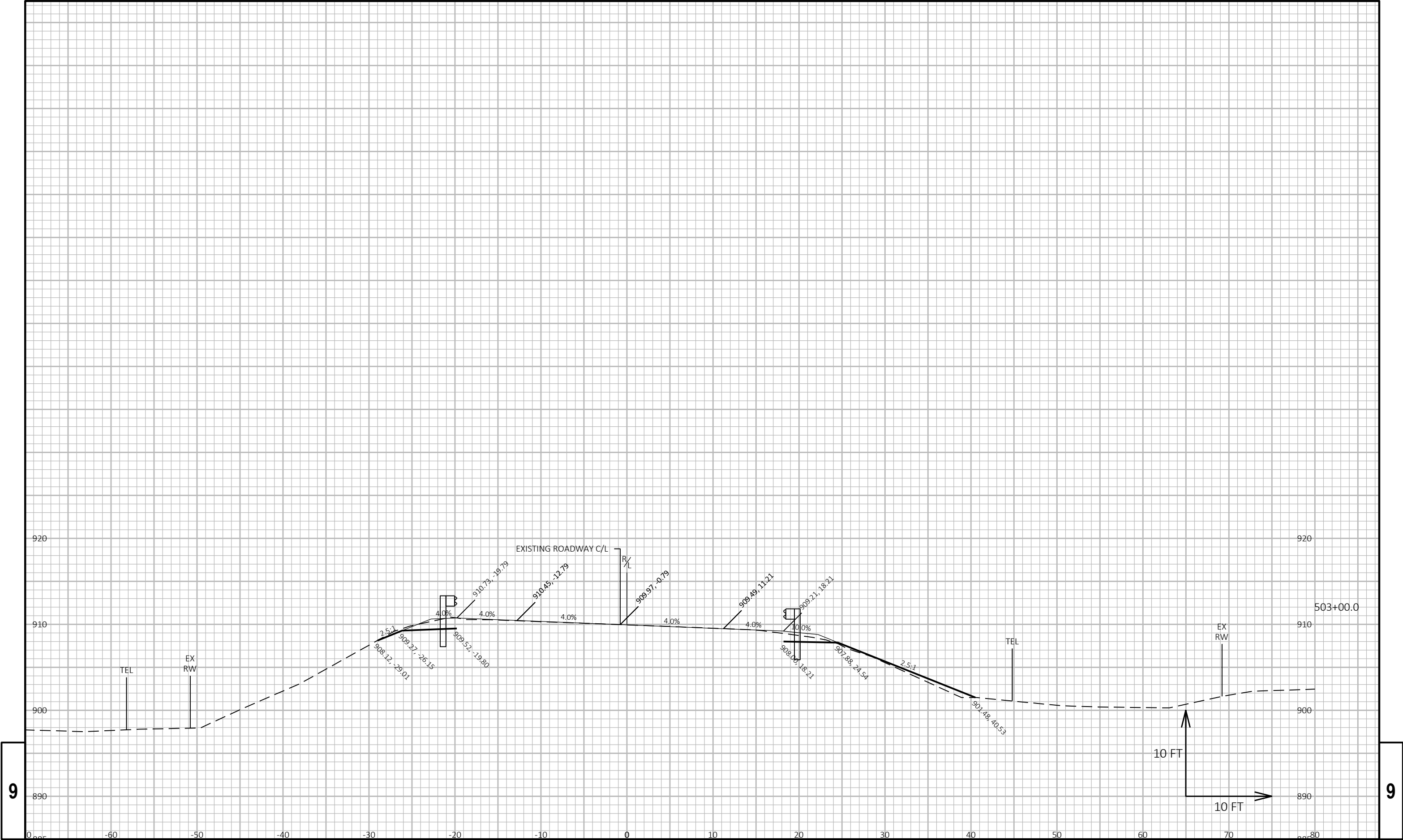
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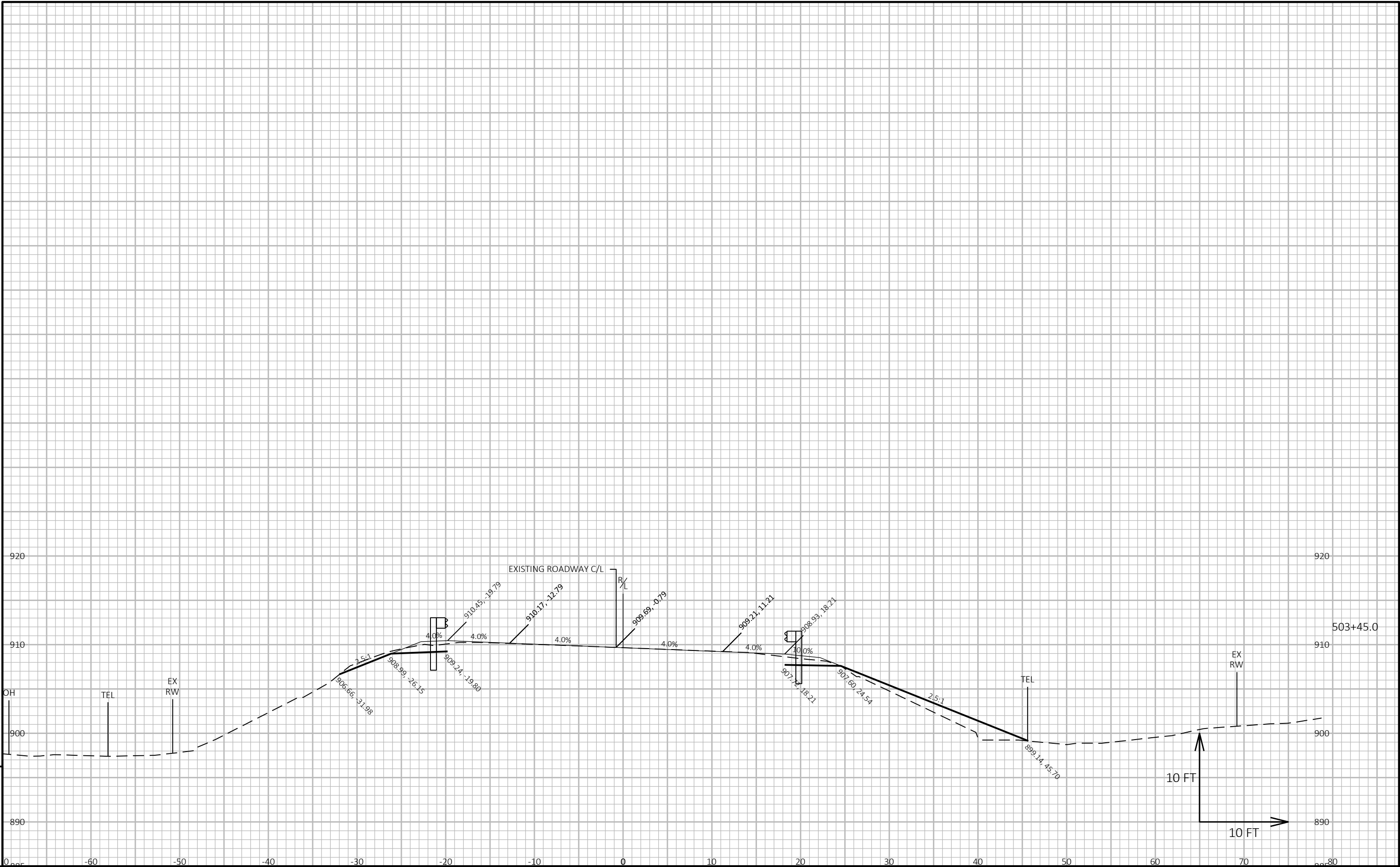
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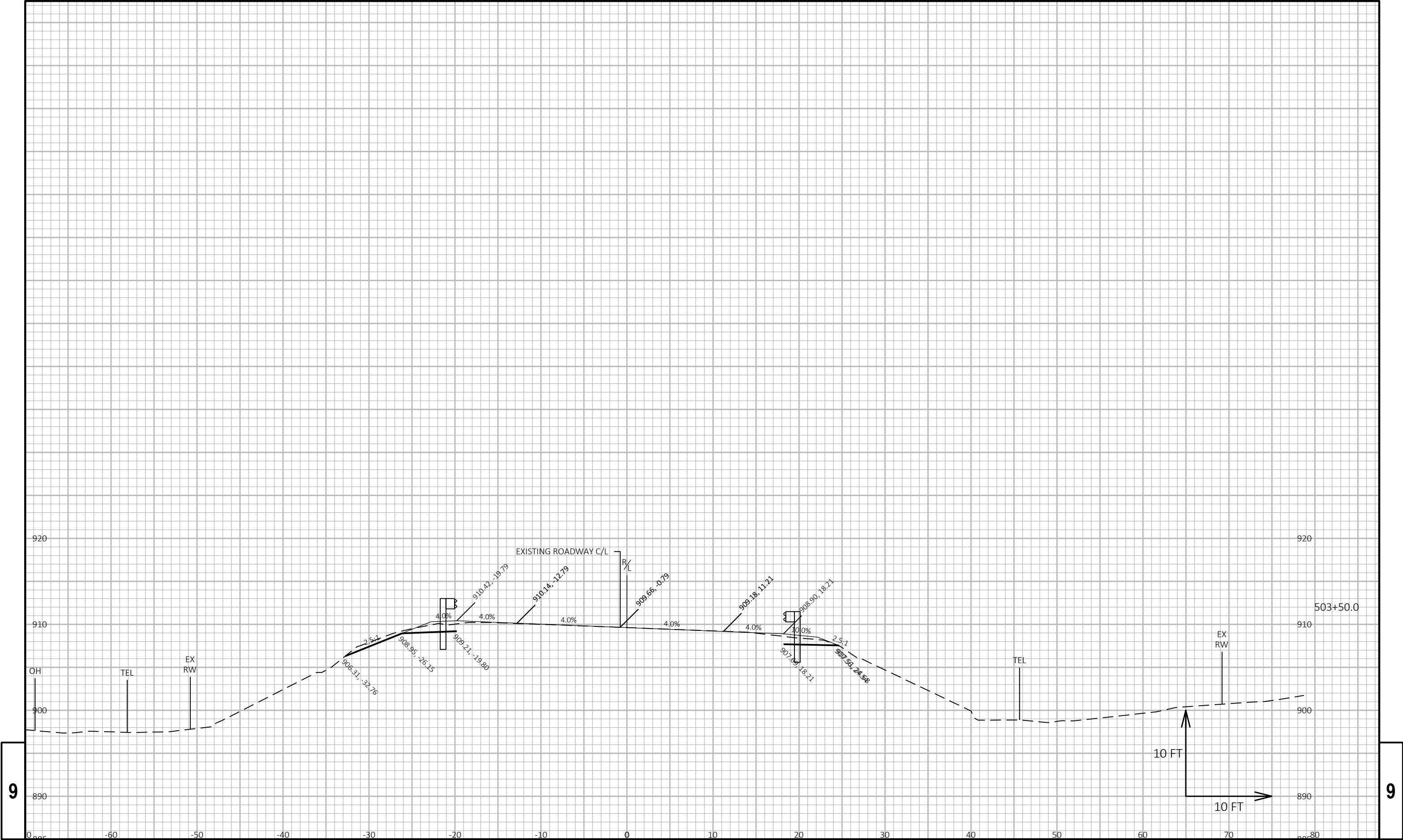
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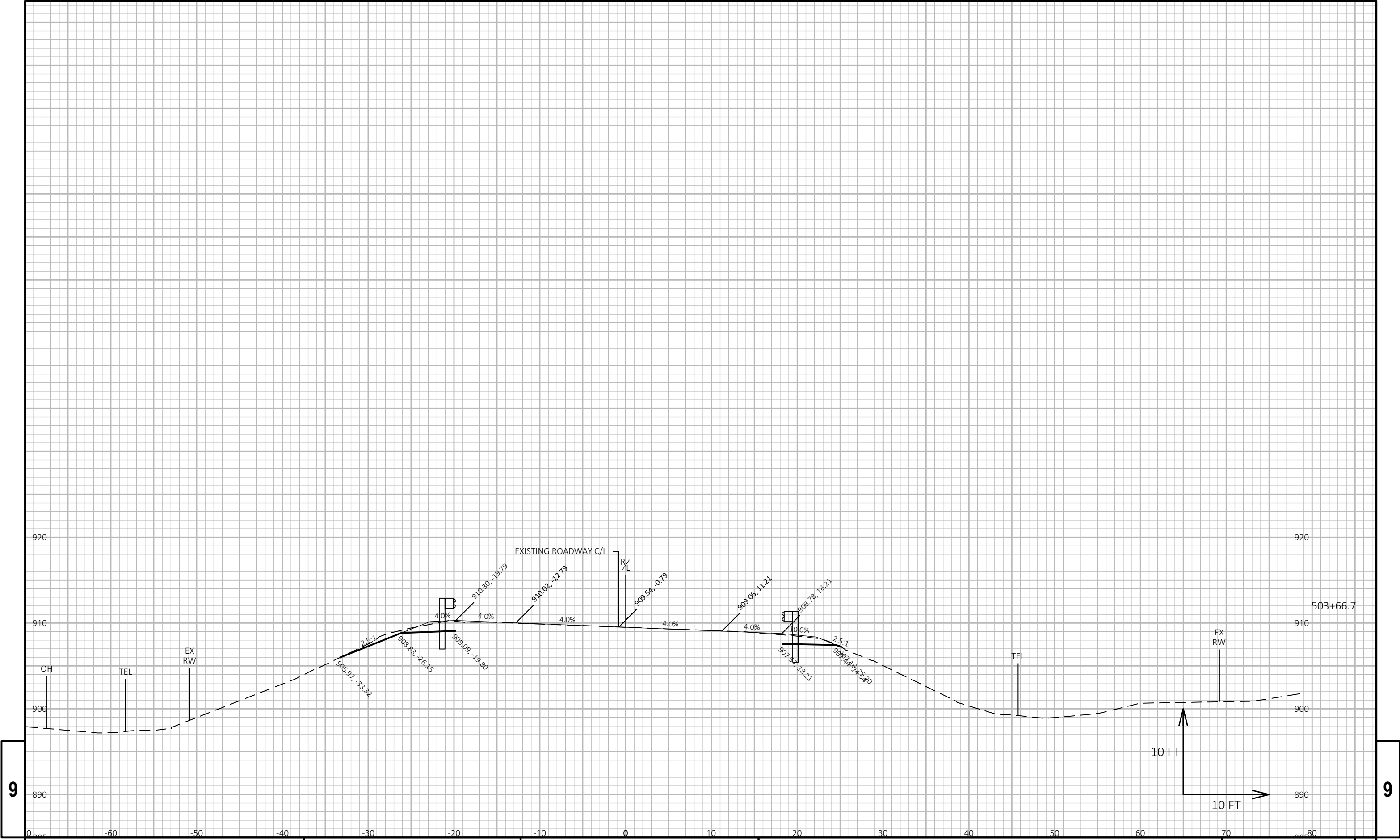
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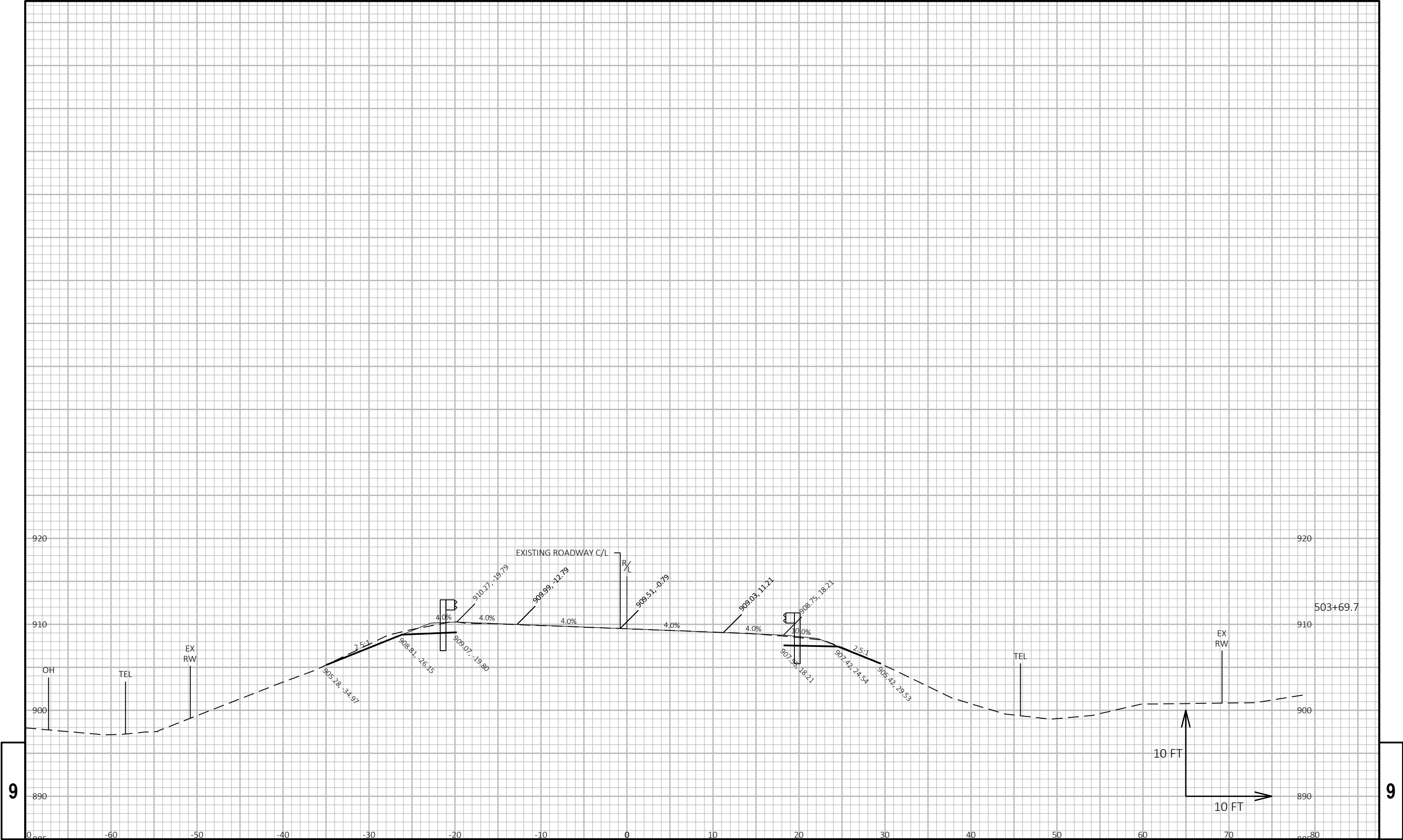
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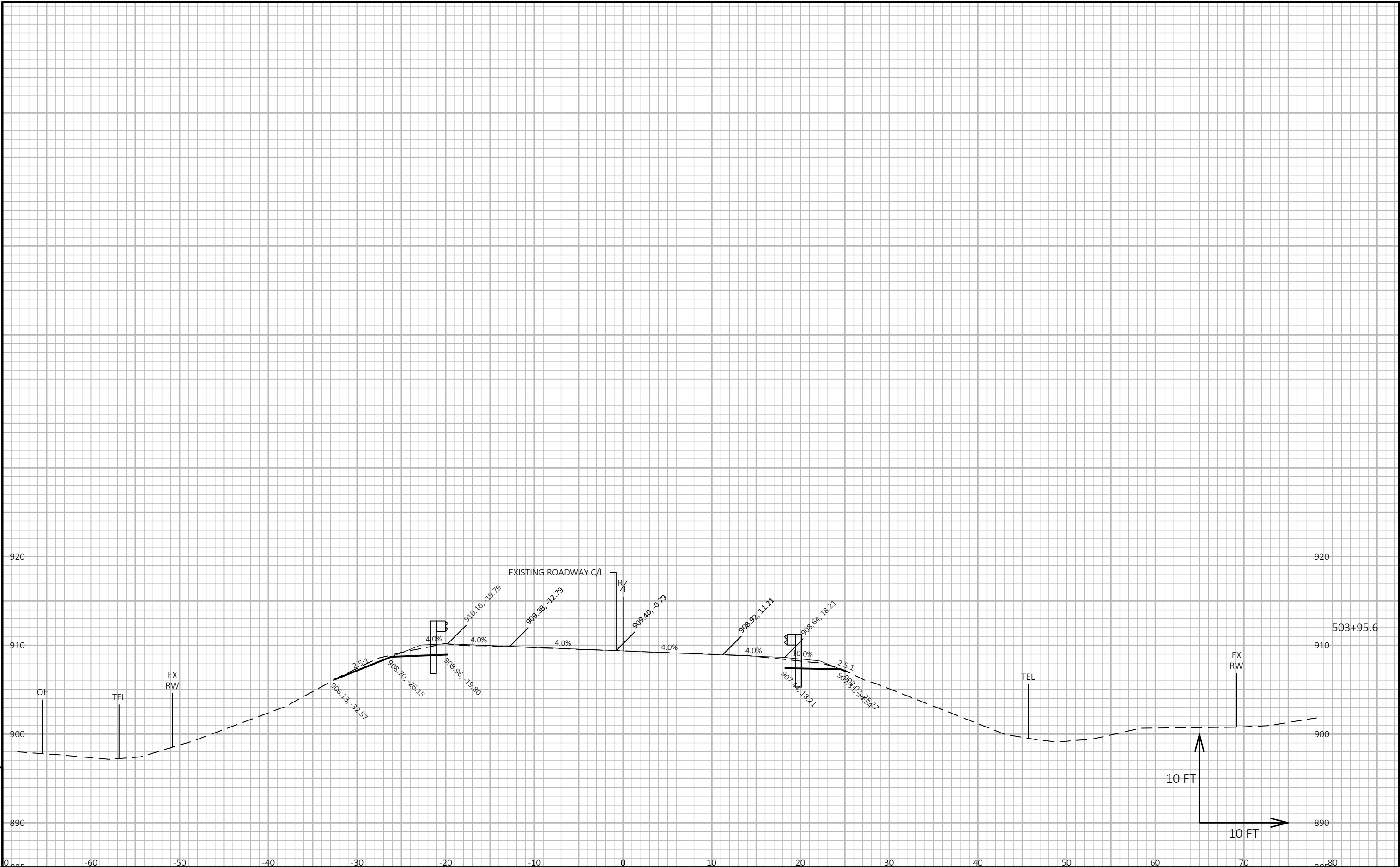


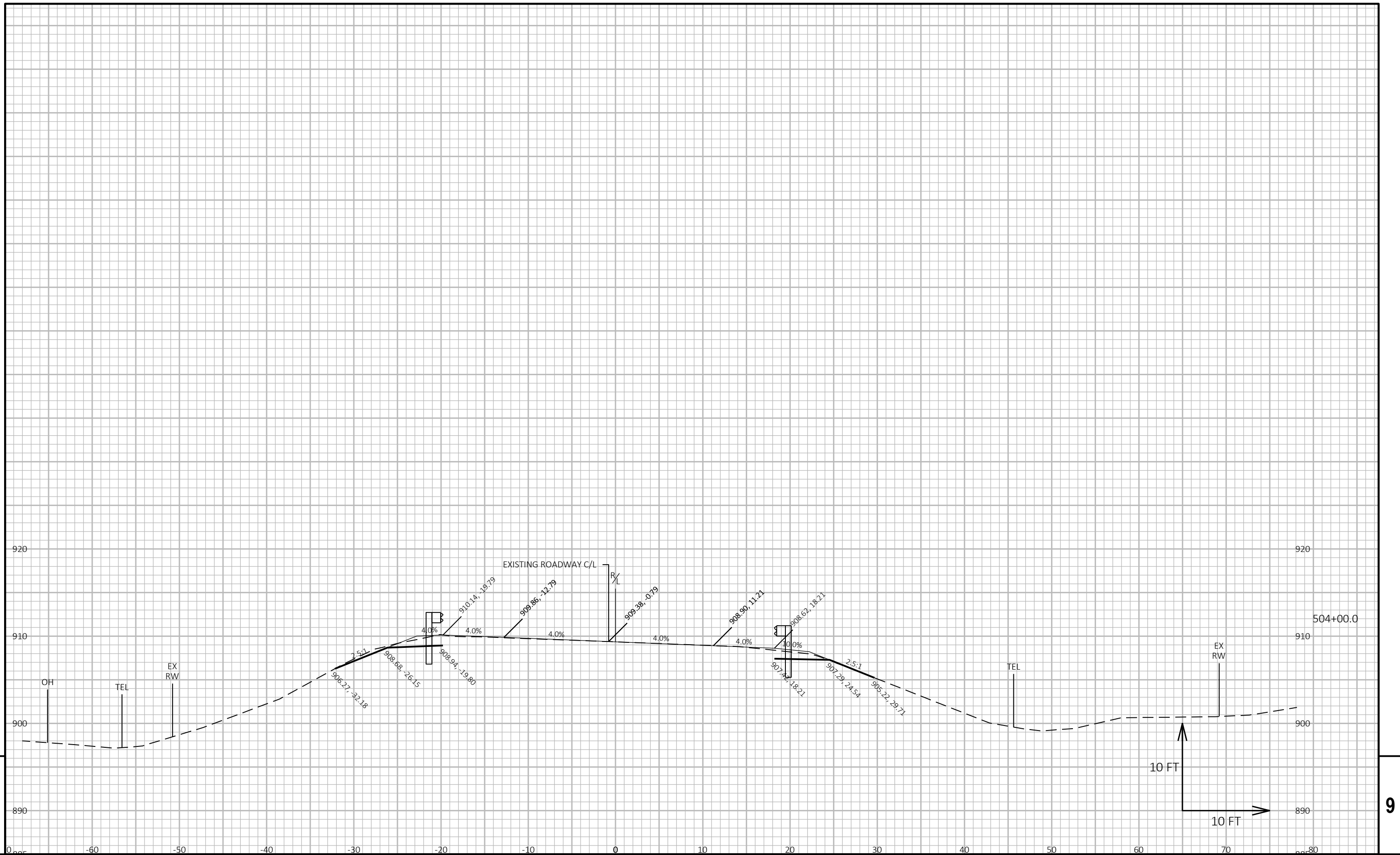
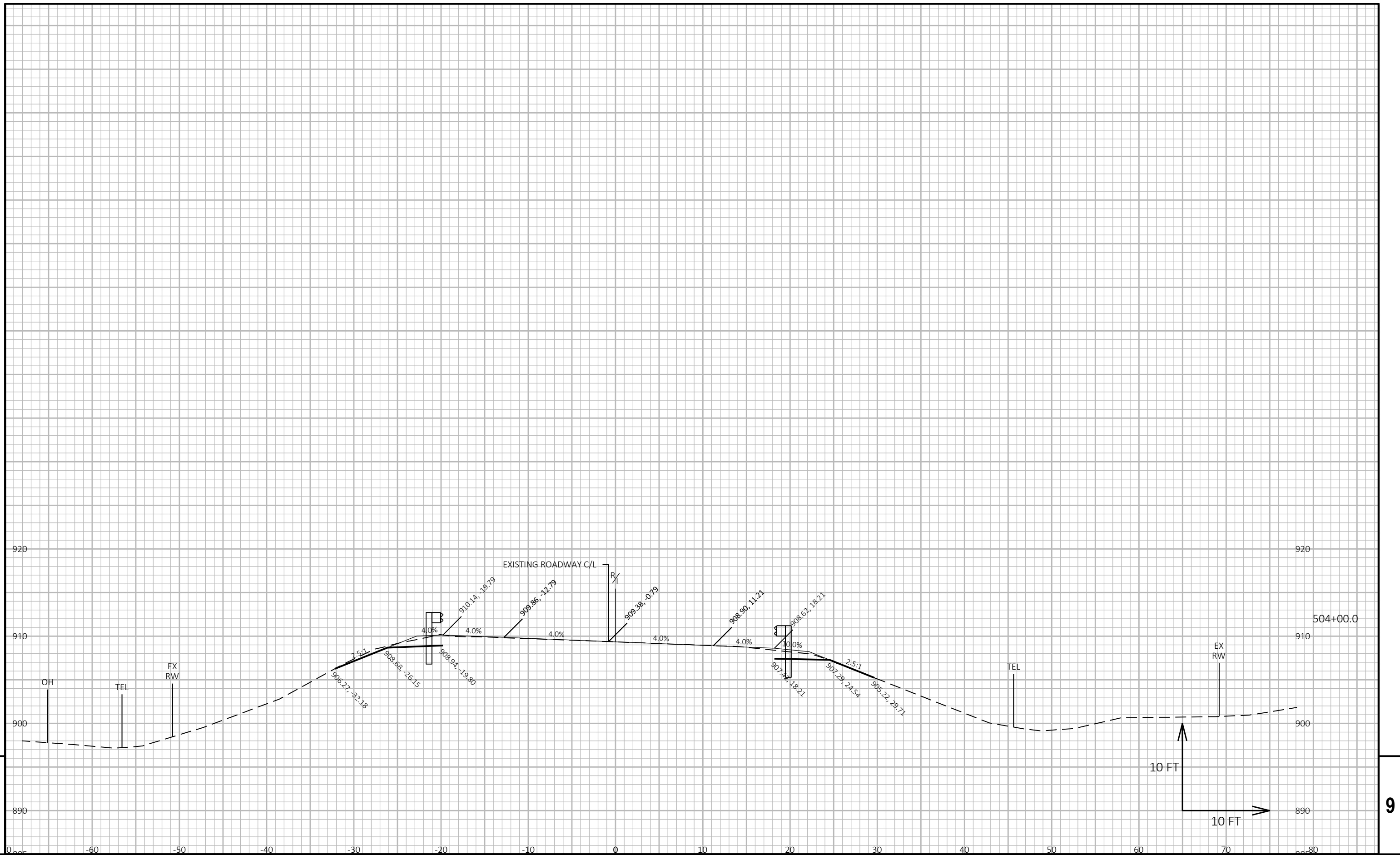
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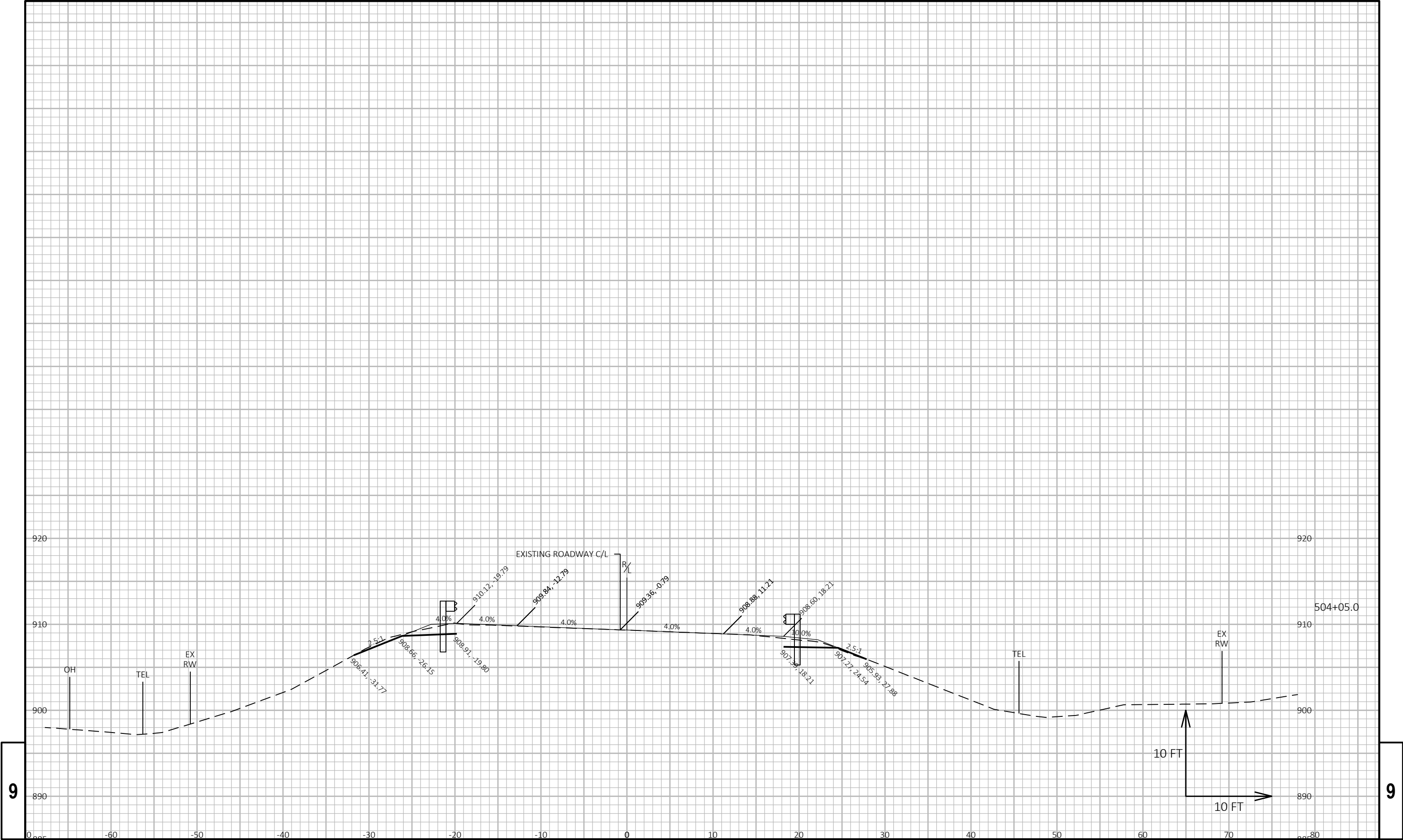
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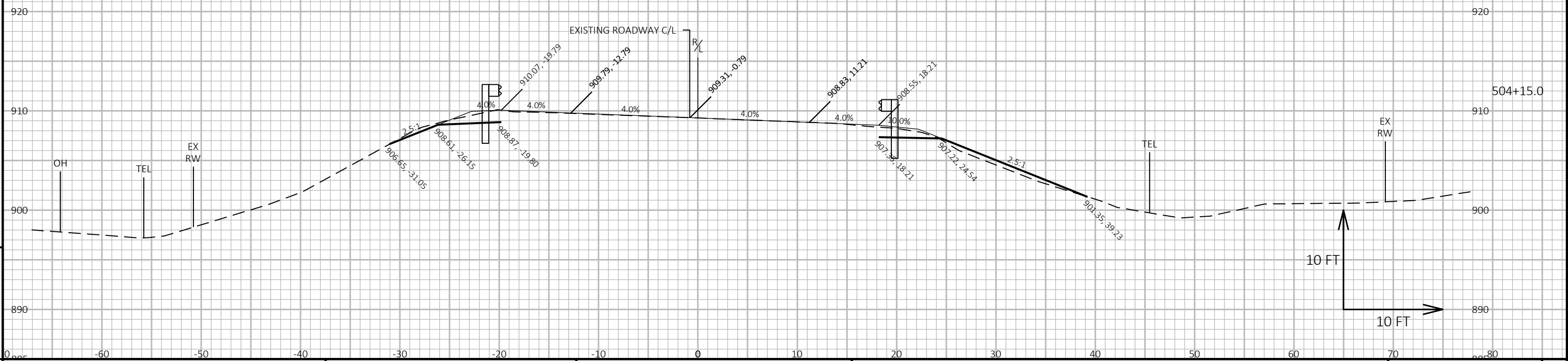
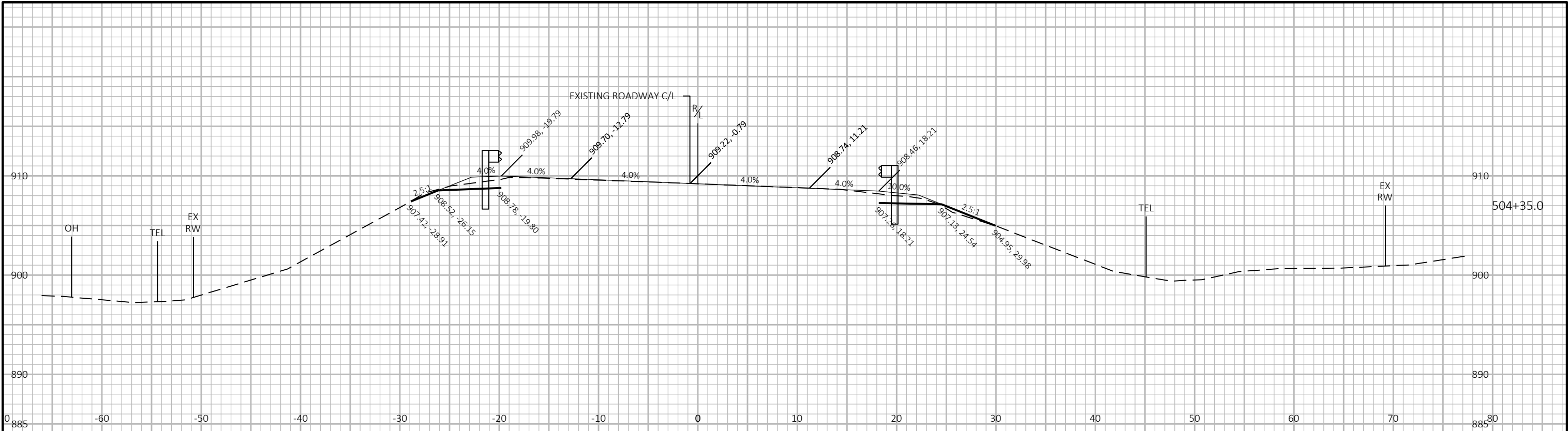
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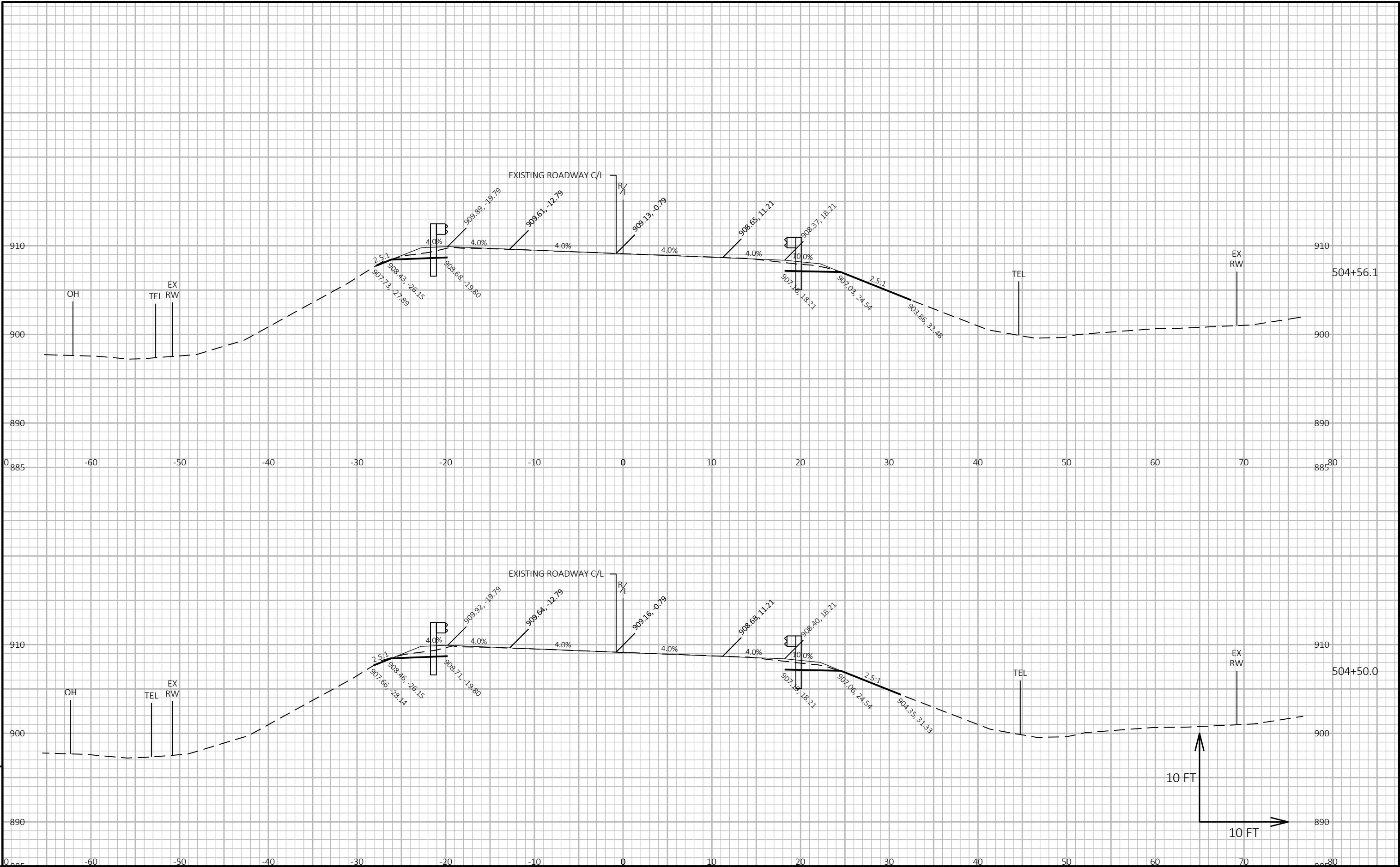
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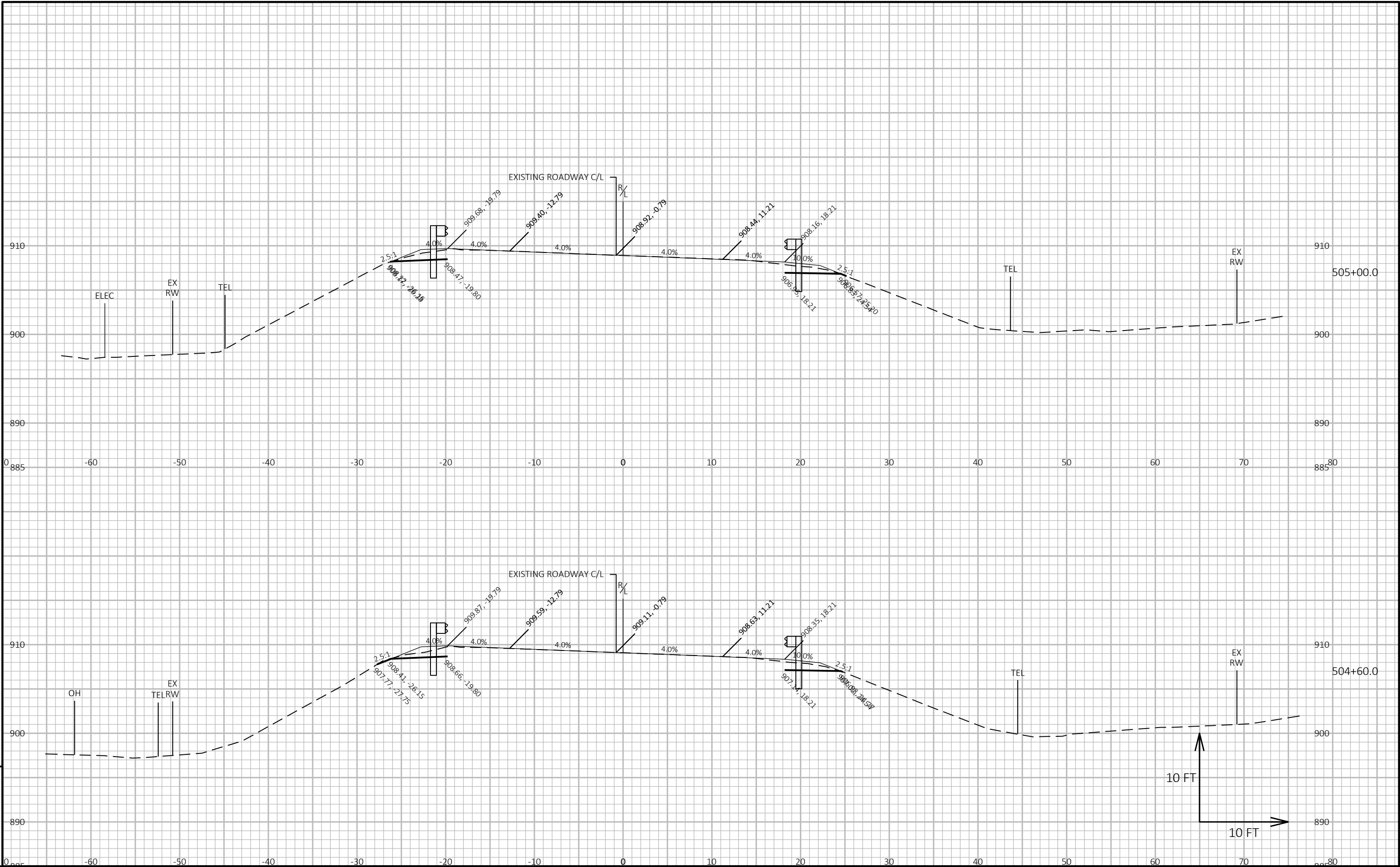
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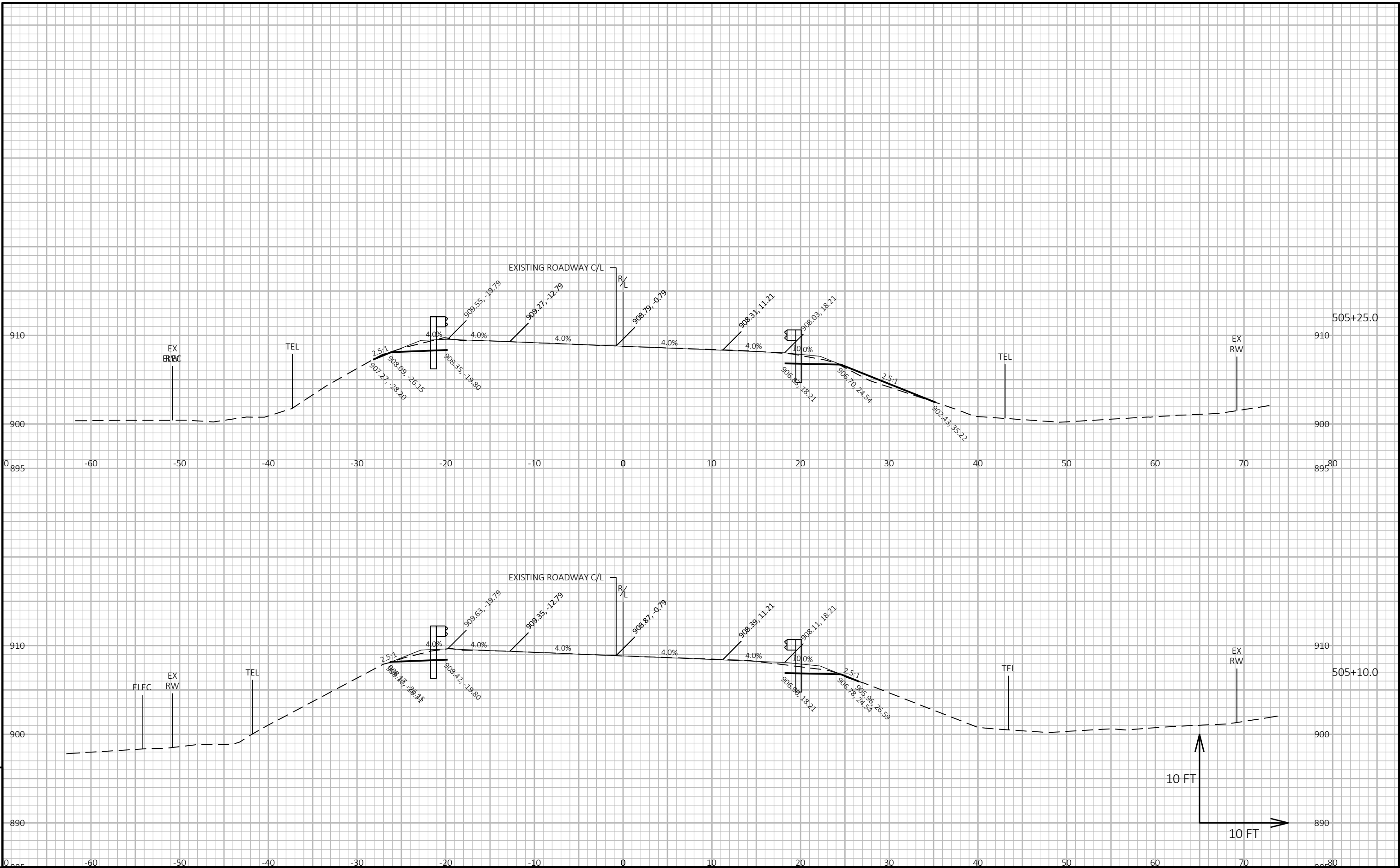
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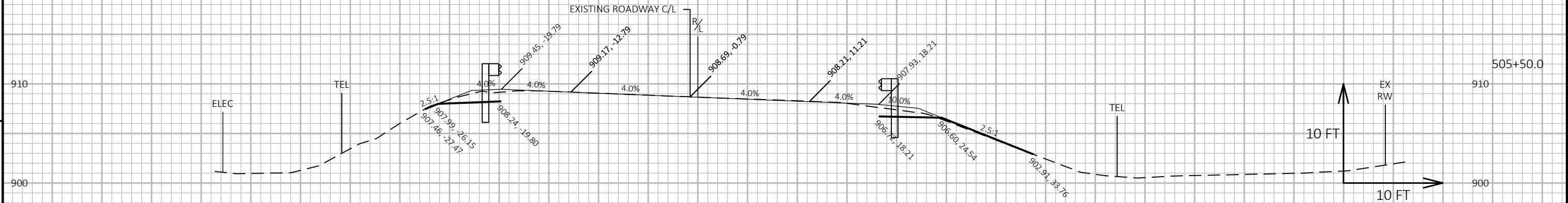
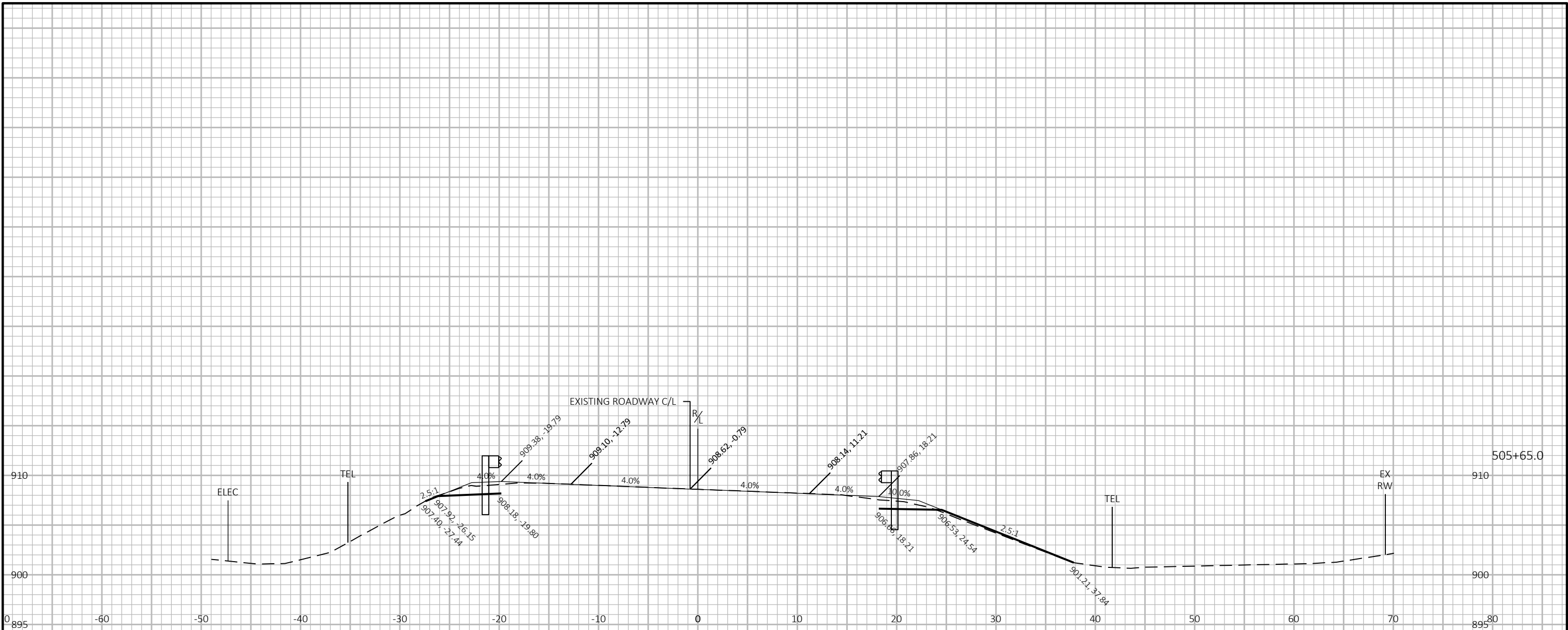


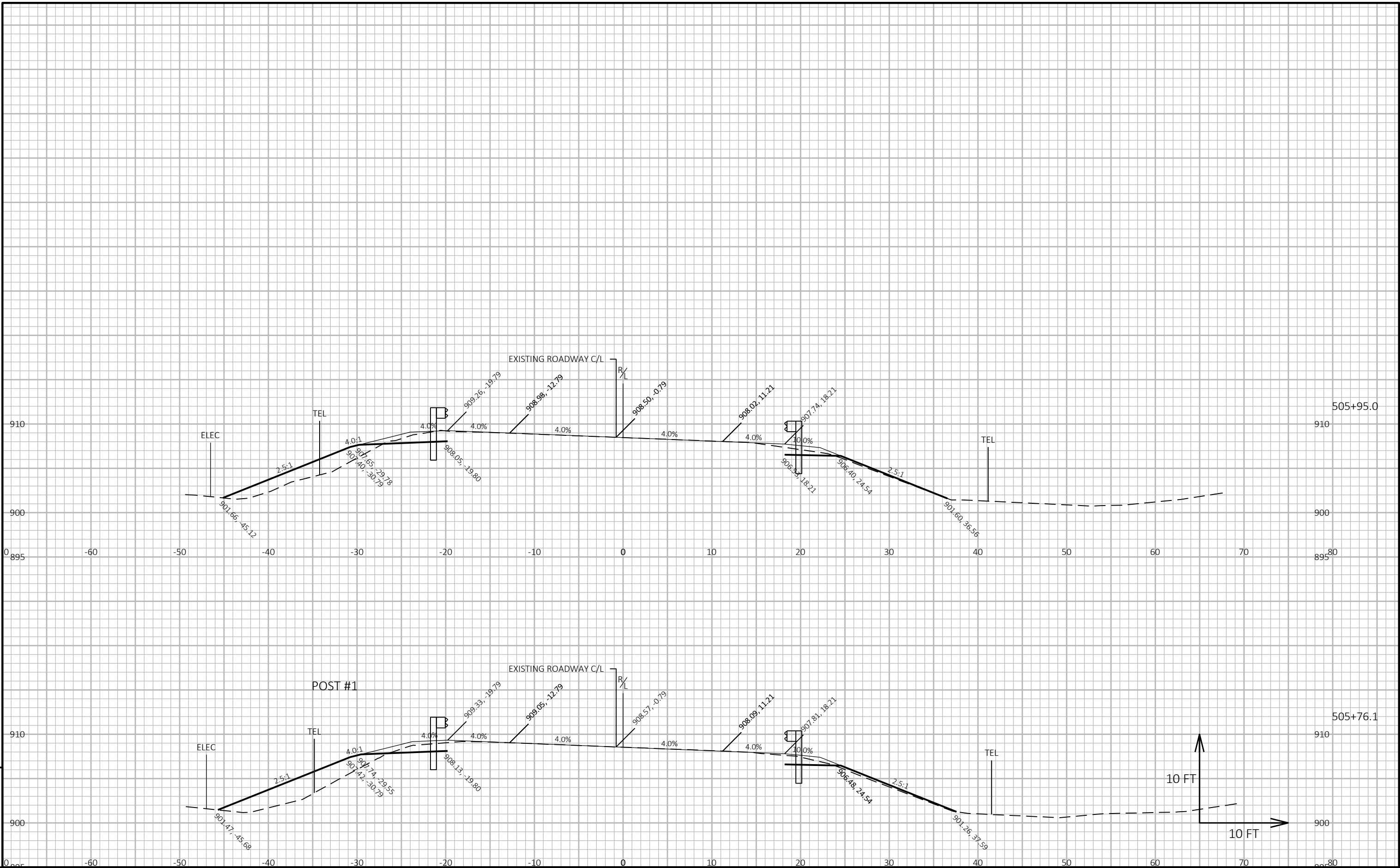
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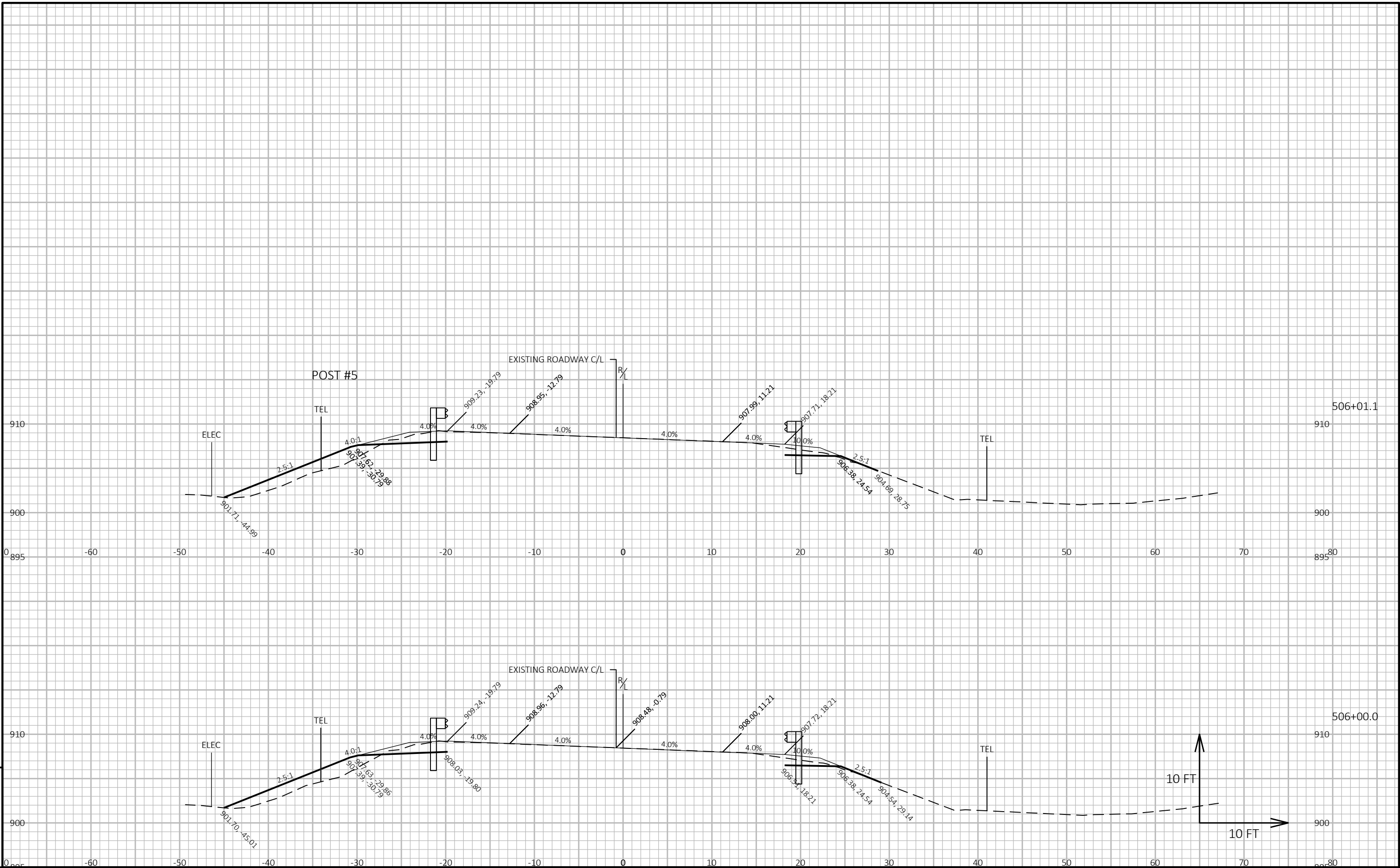


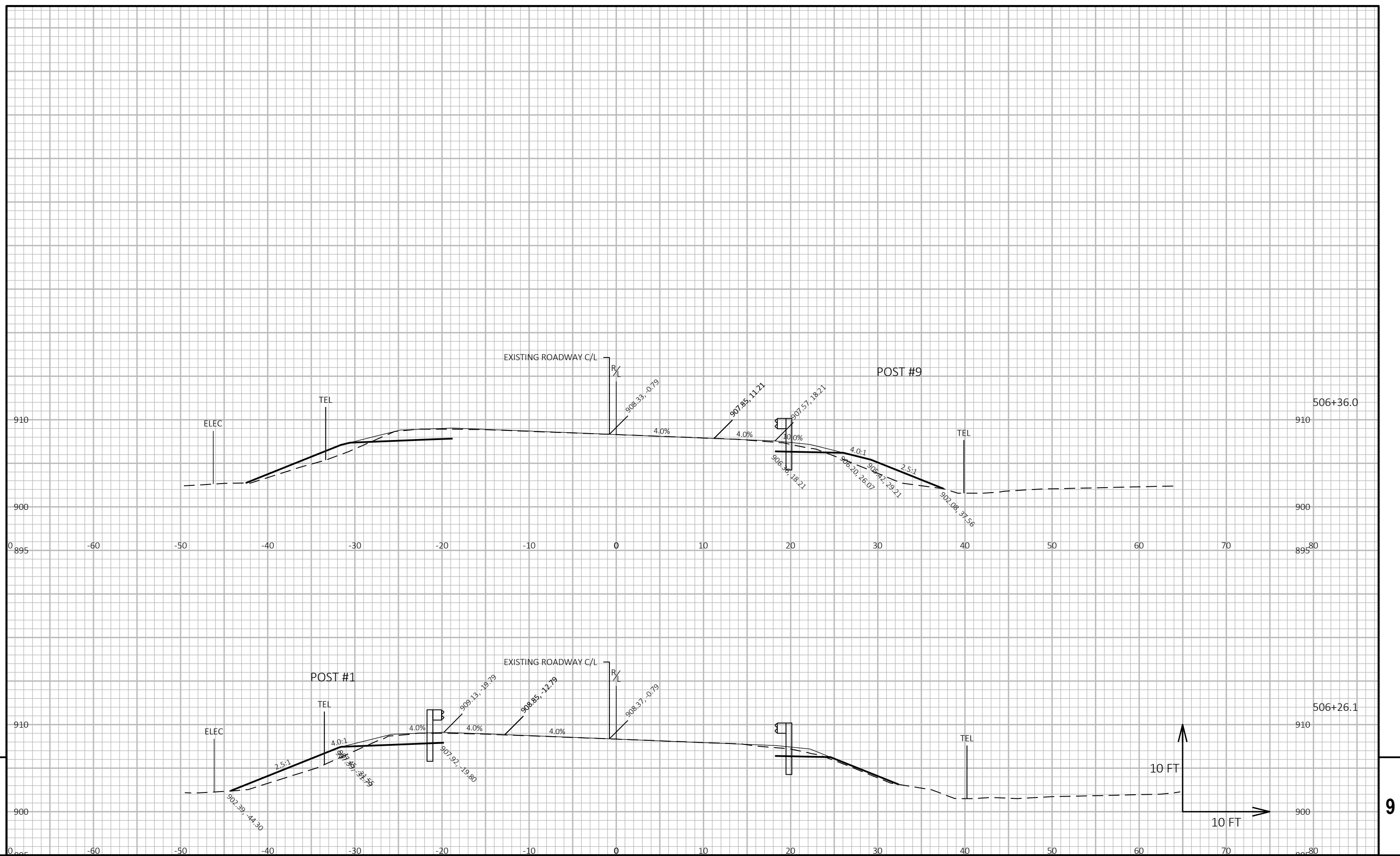












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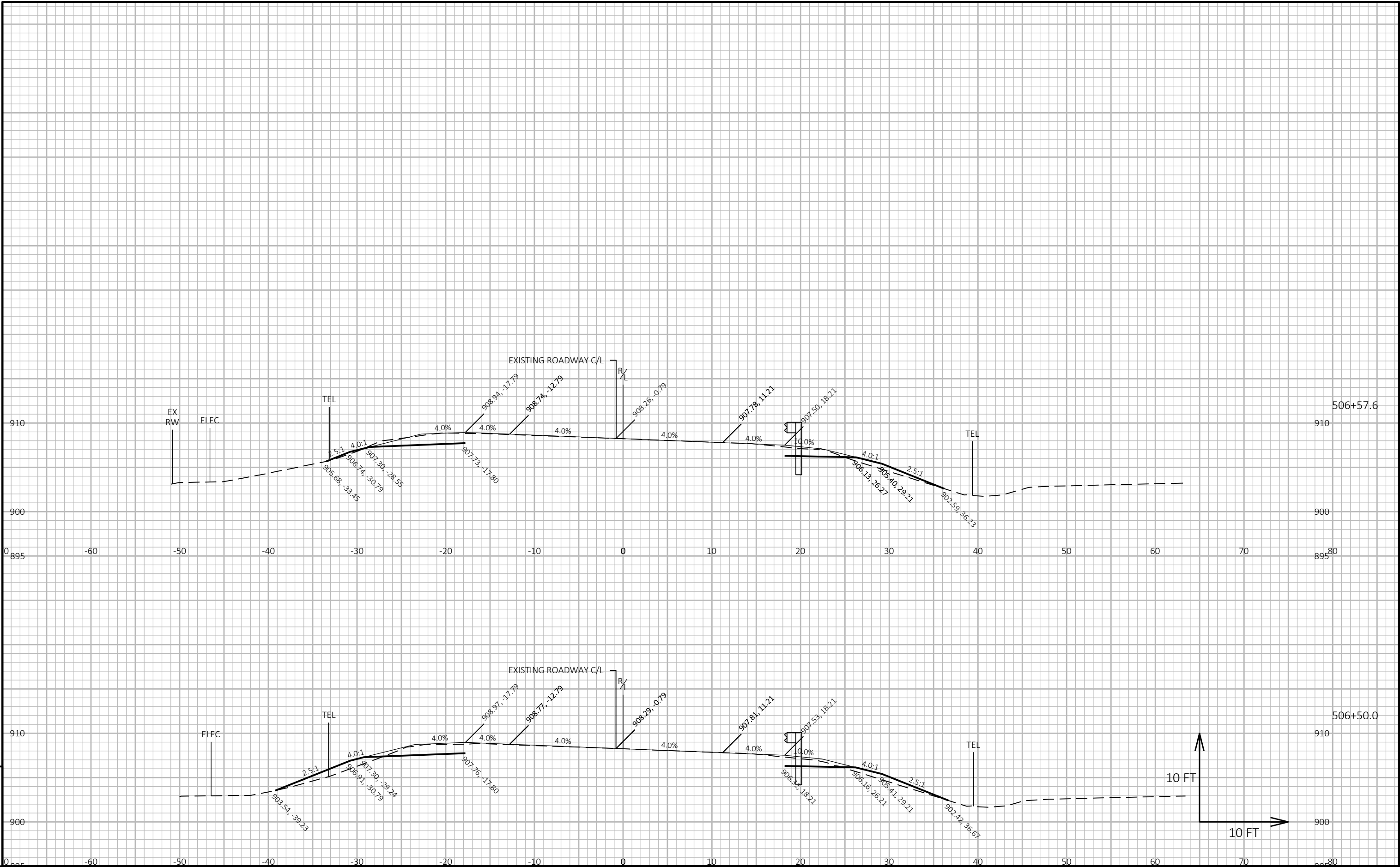
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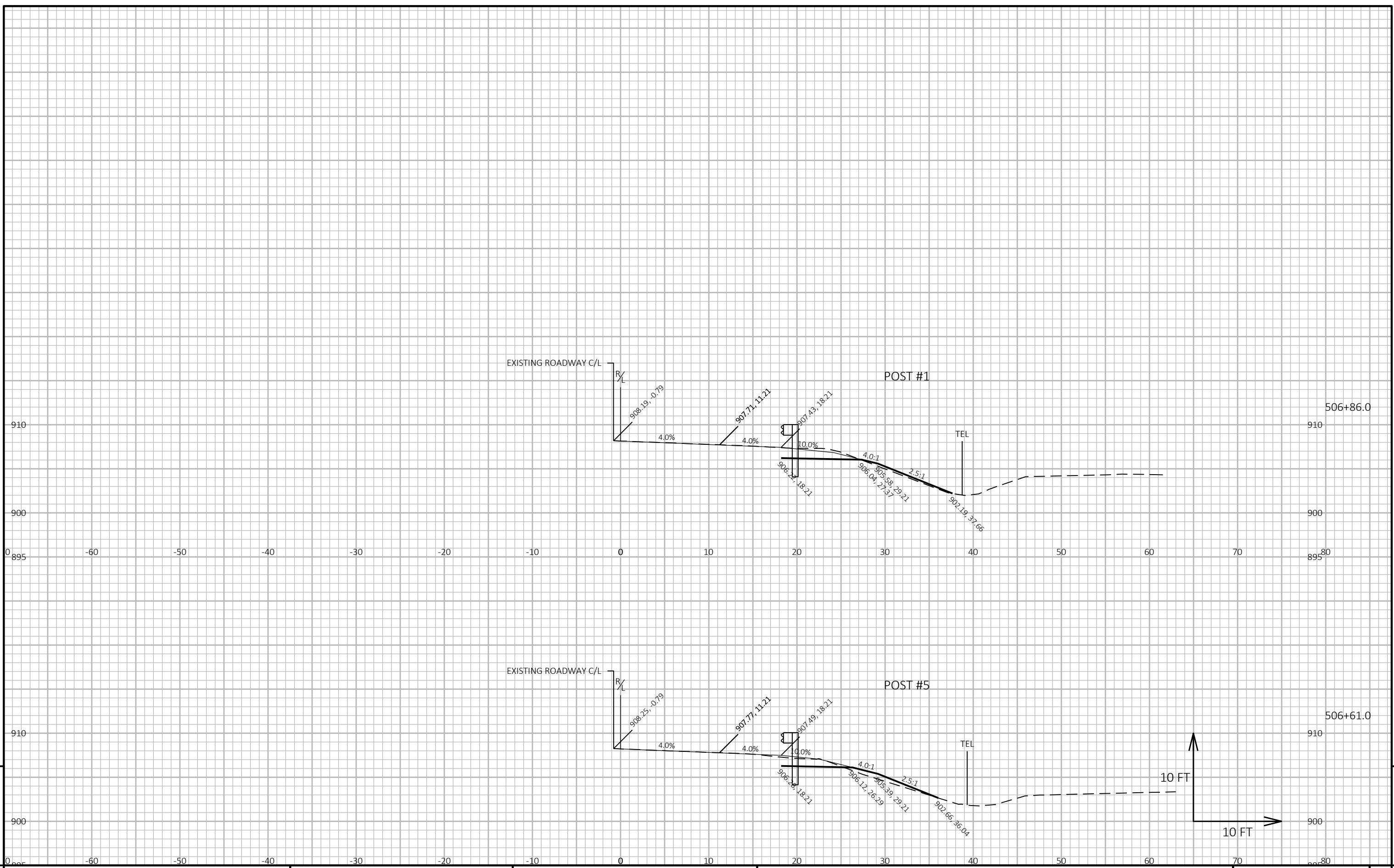
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CROSS SECTIONS: STH 16

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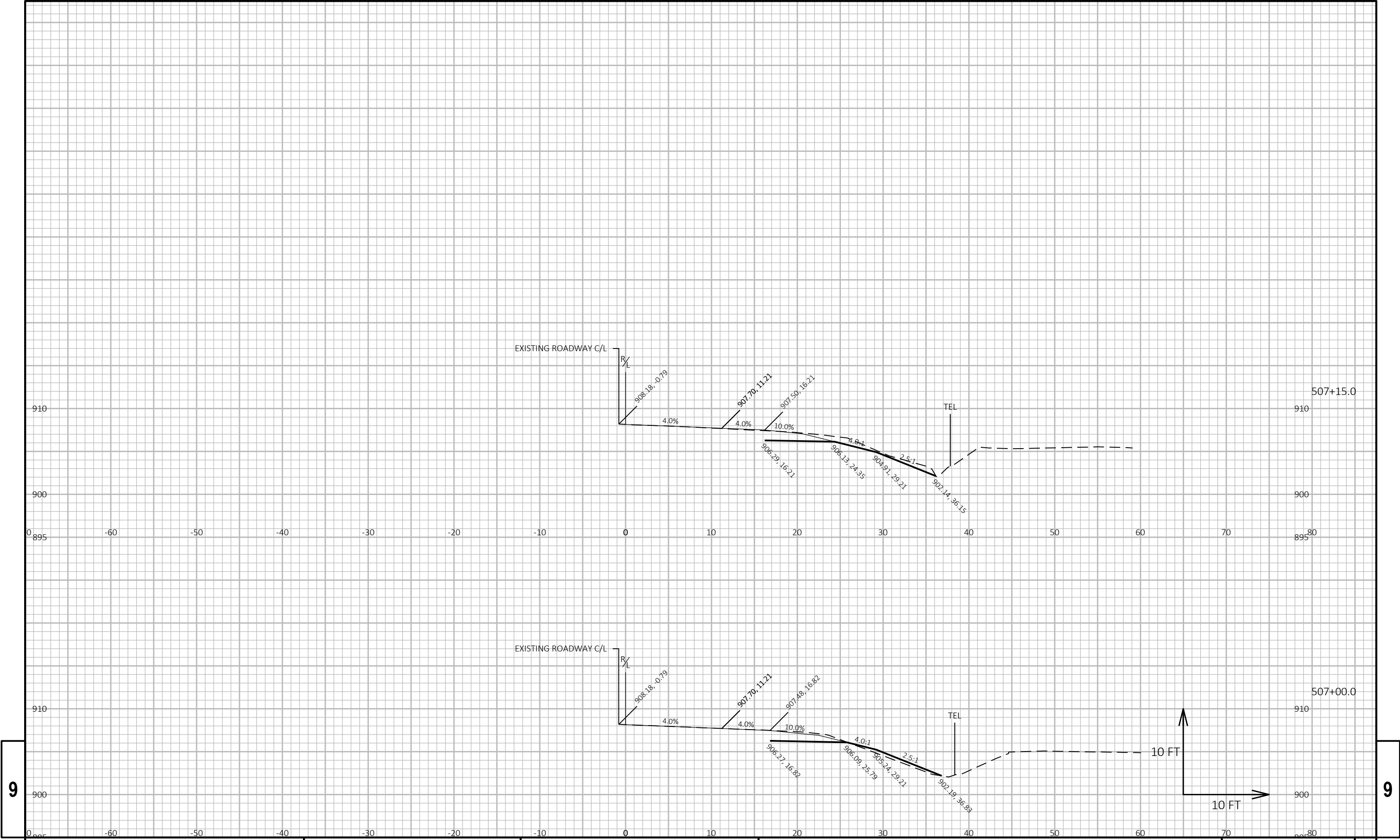




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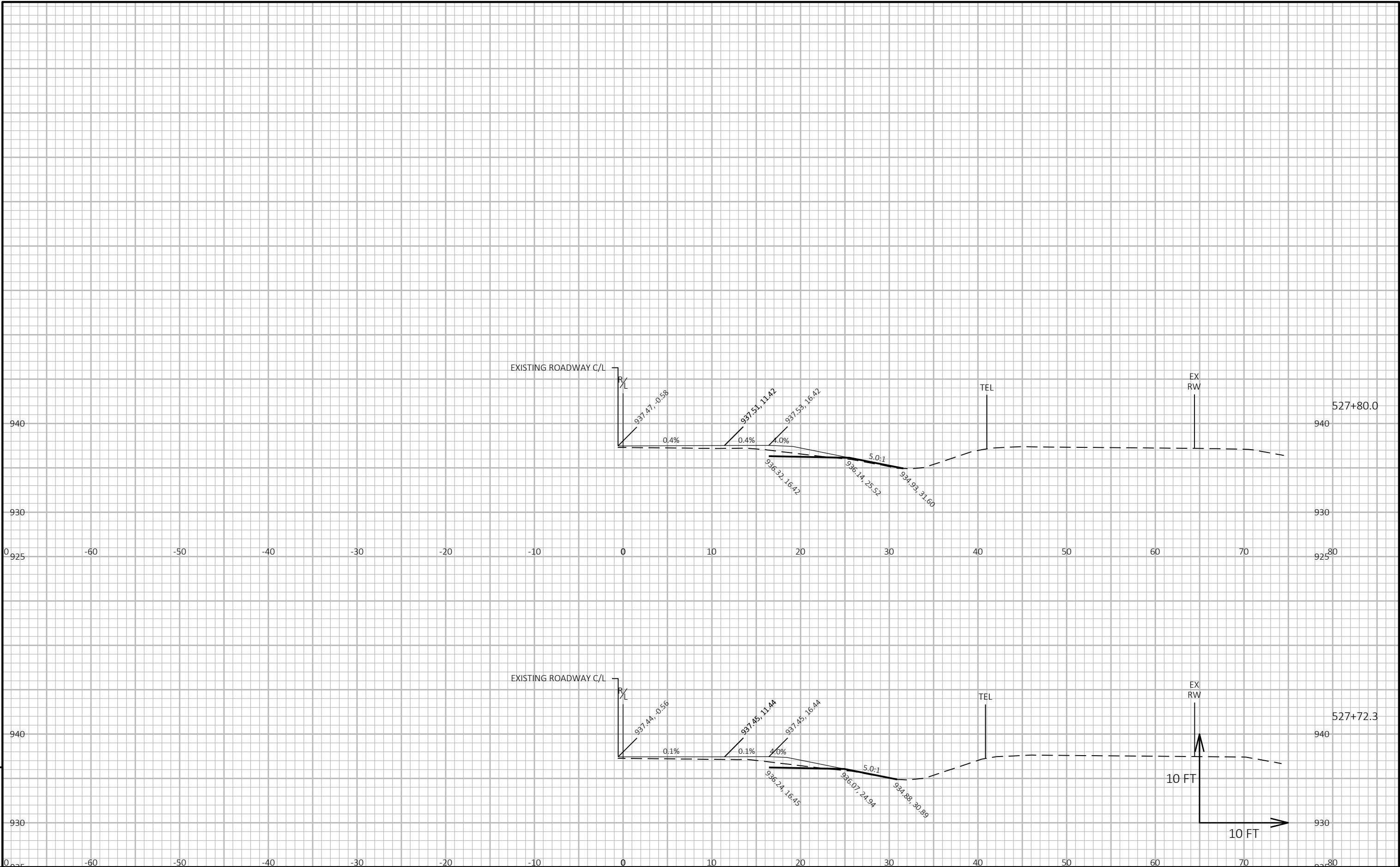
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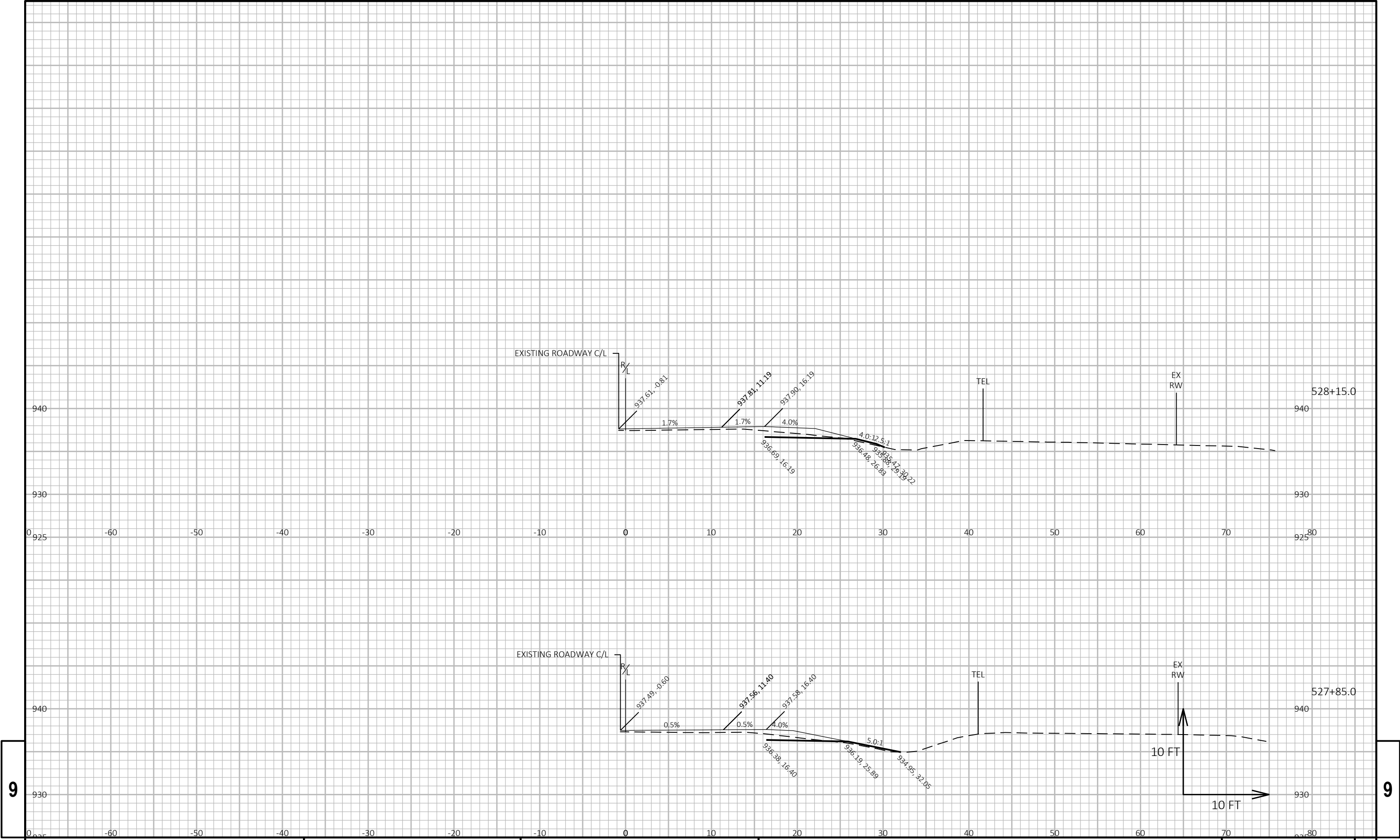
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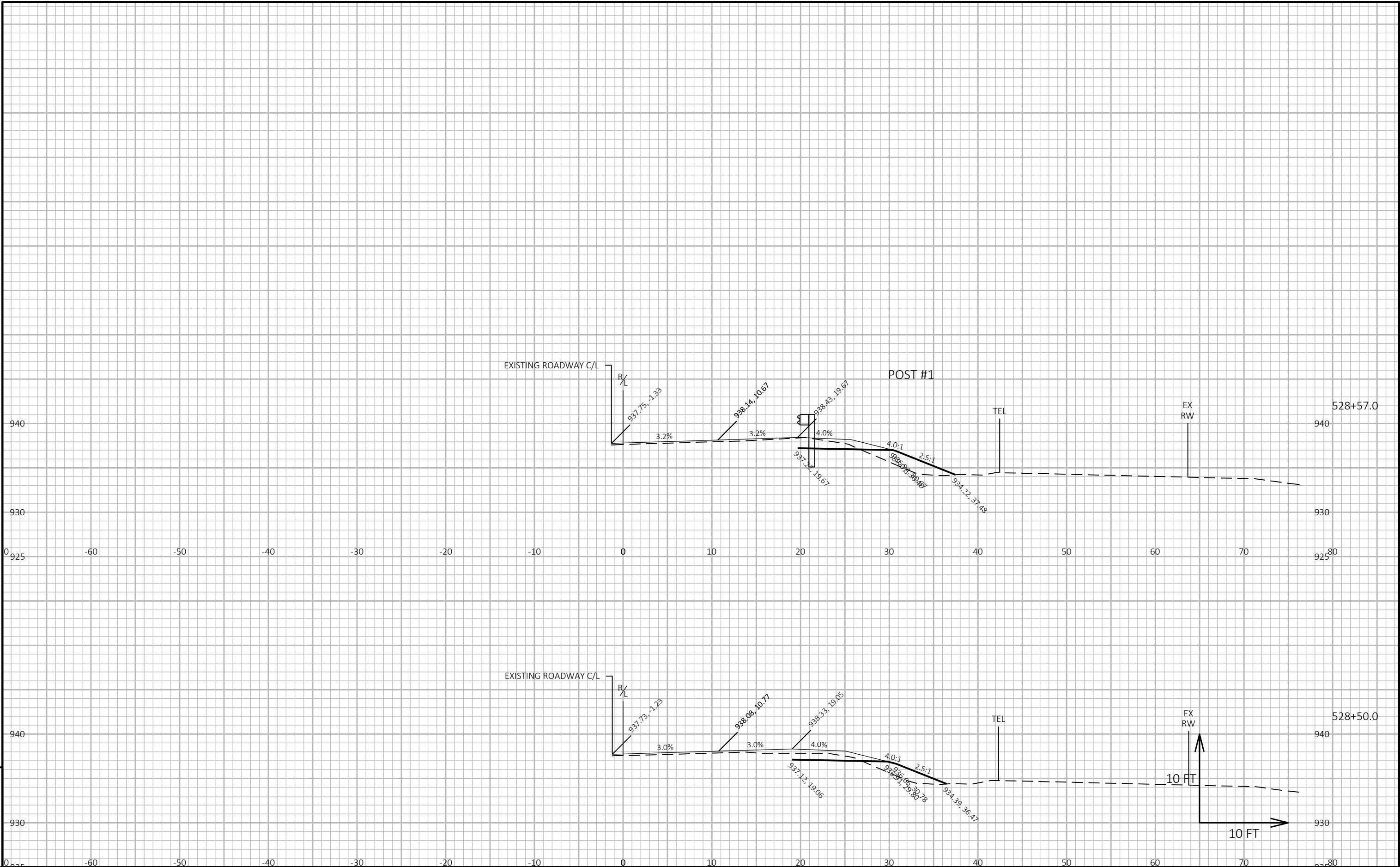




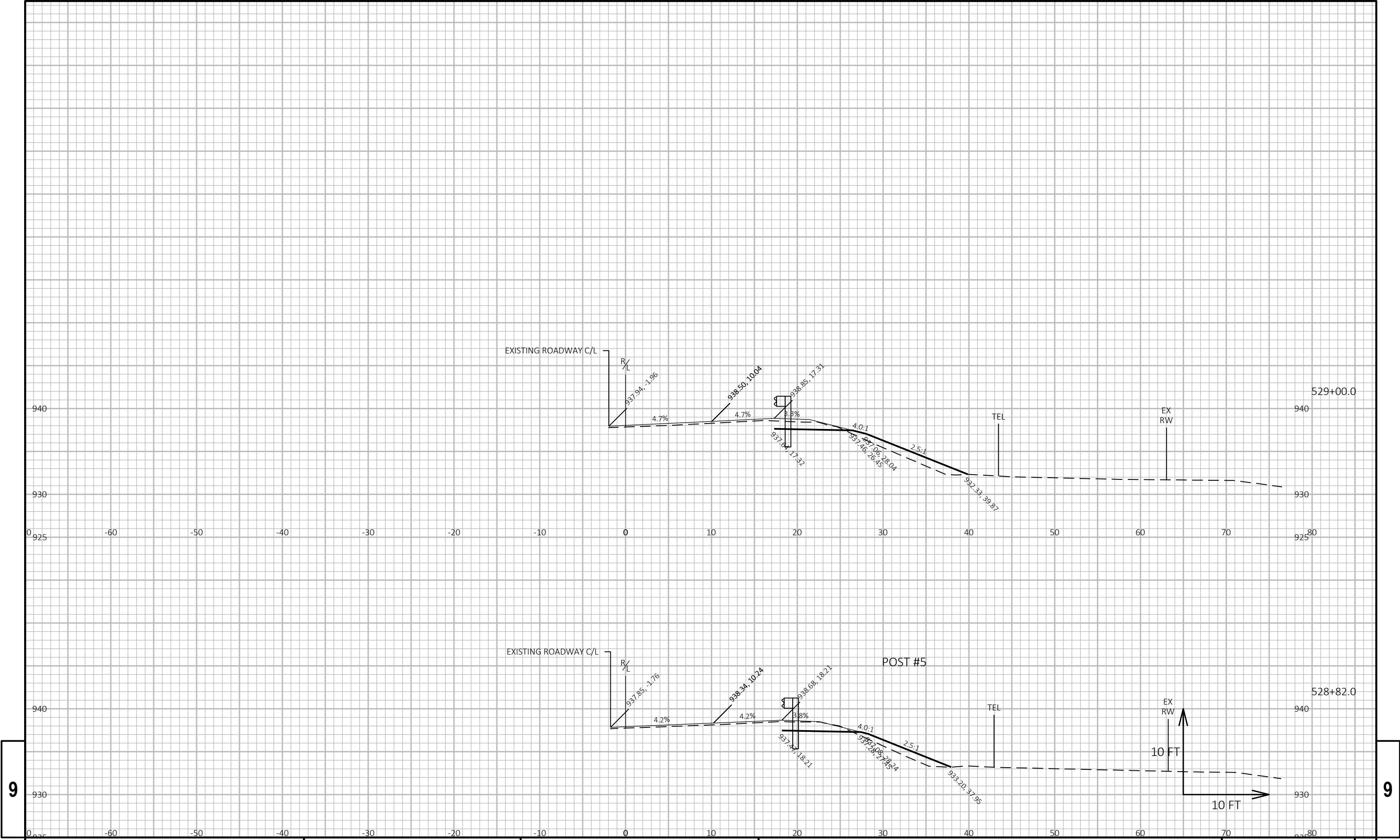
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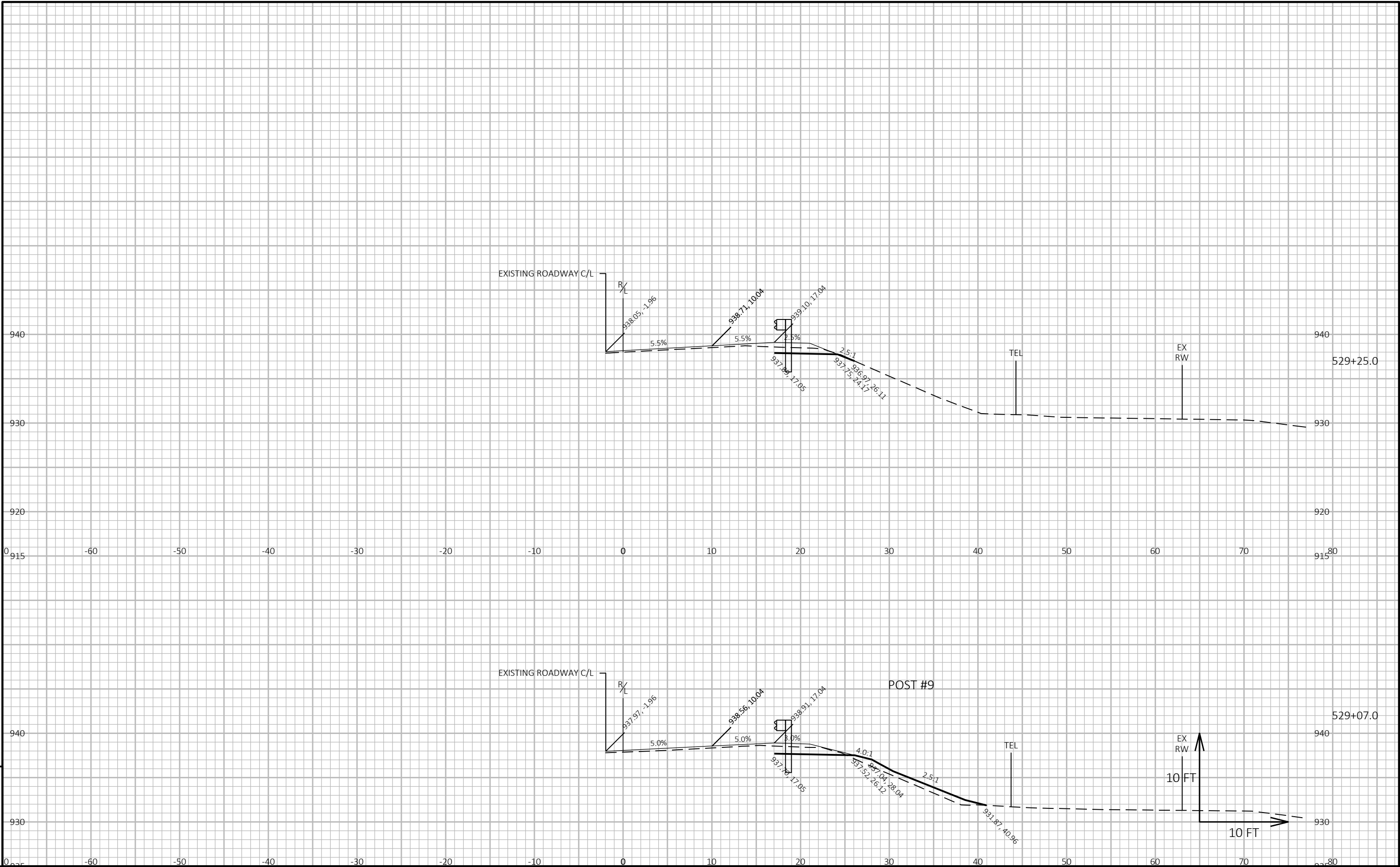
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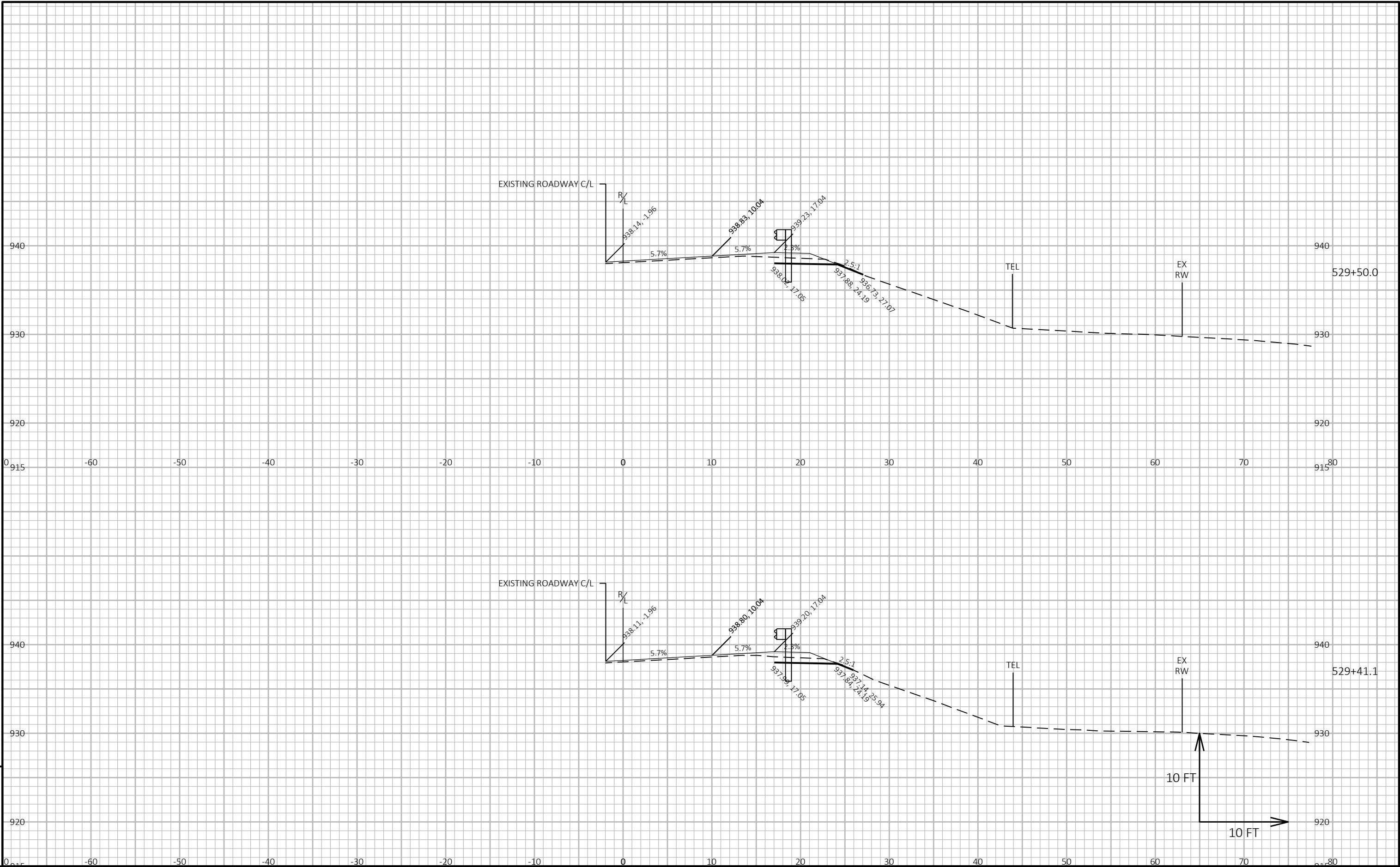


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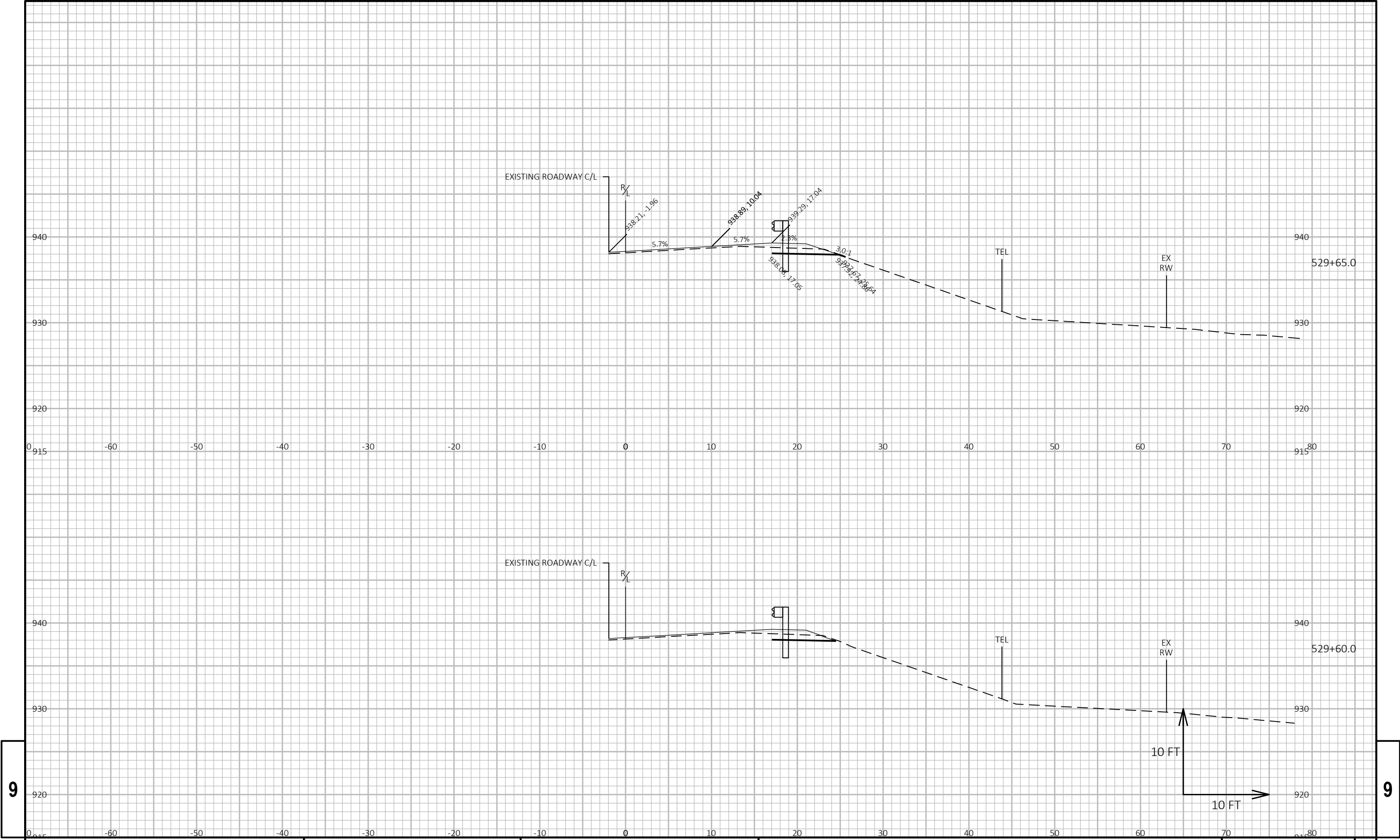
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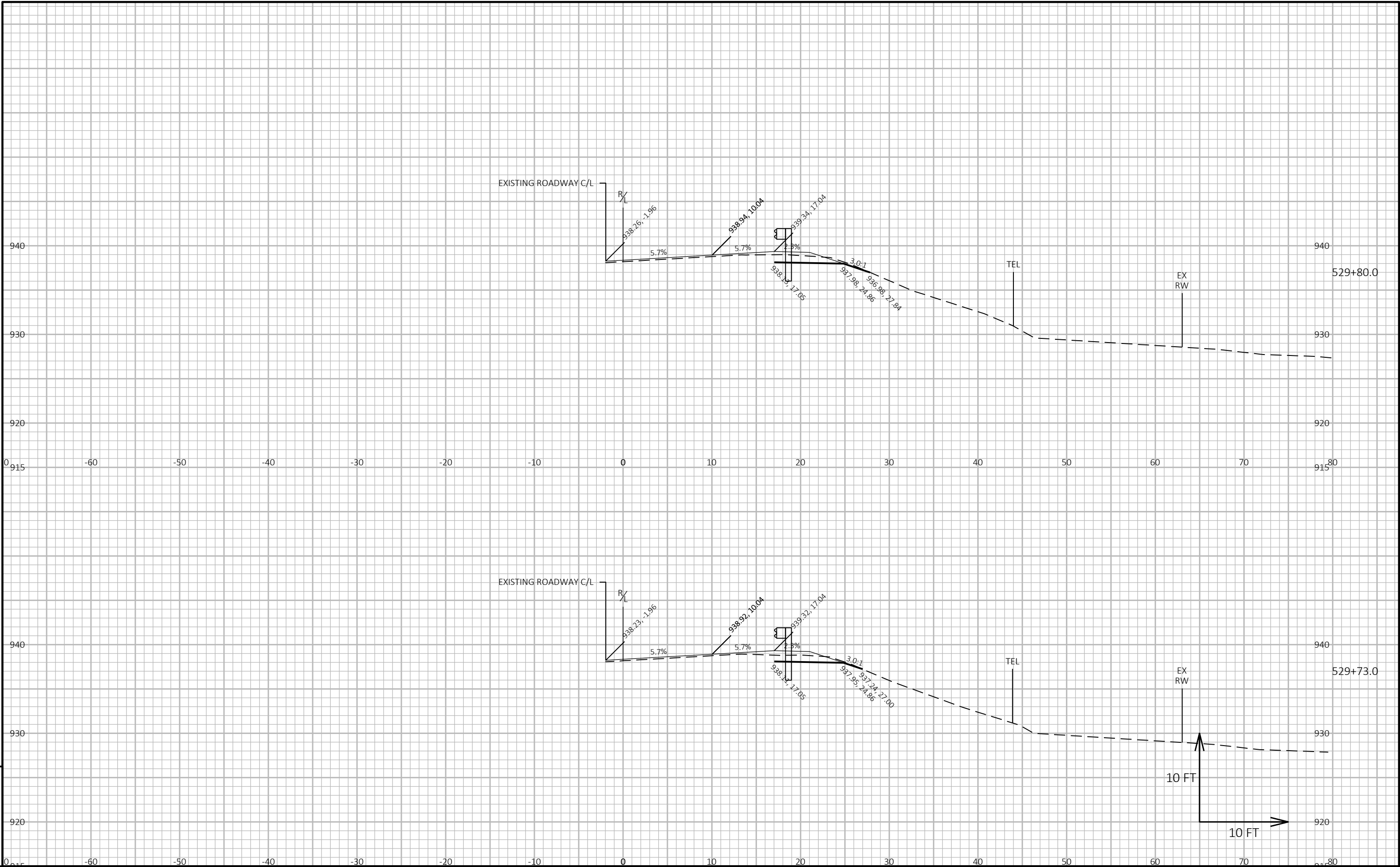
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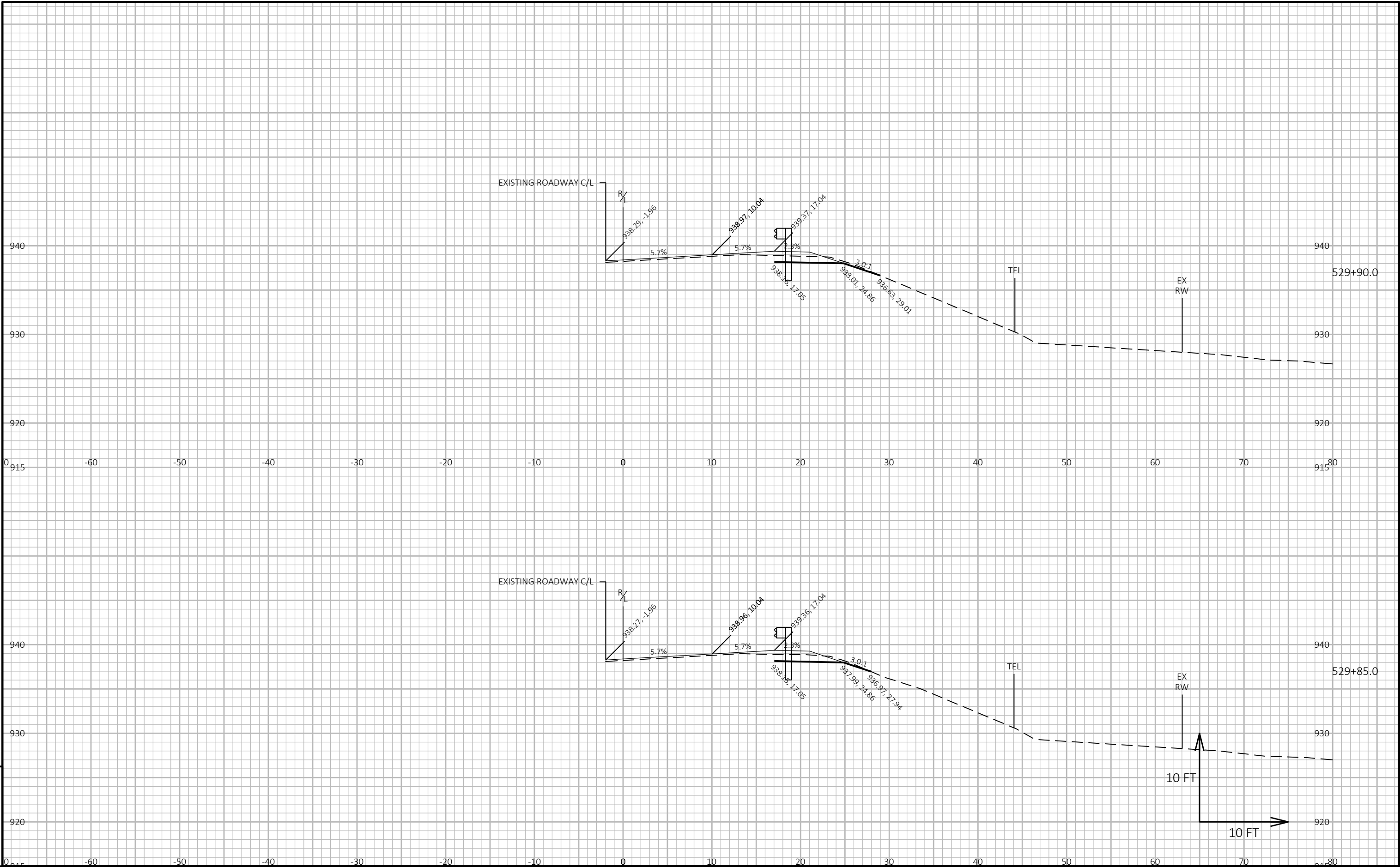


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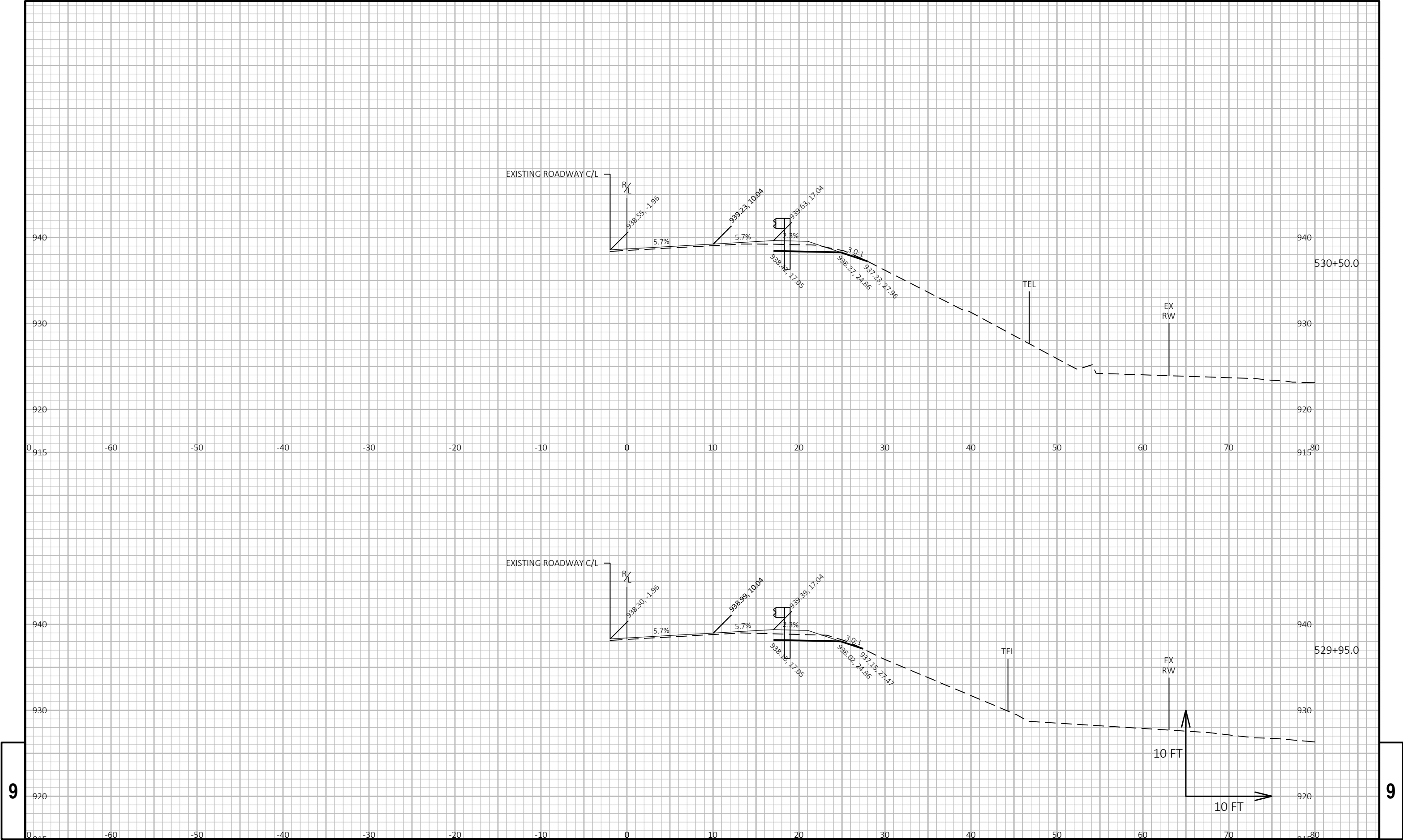




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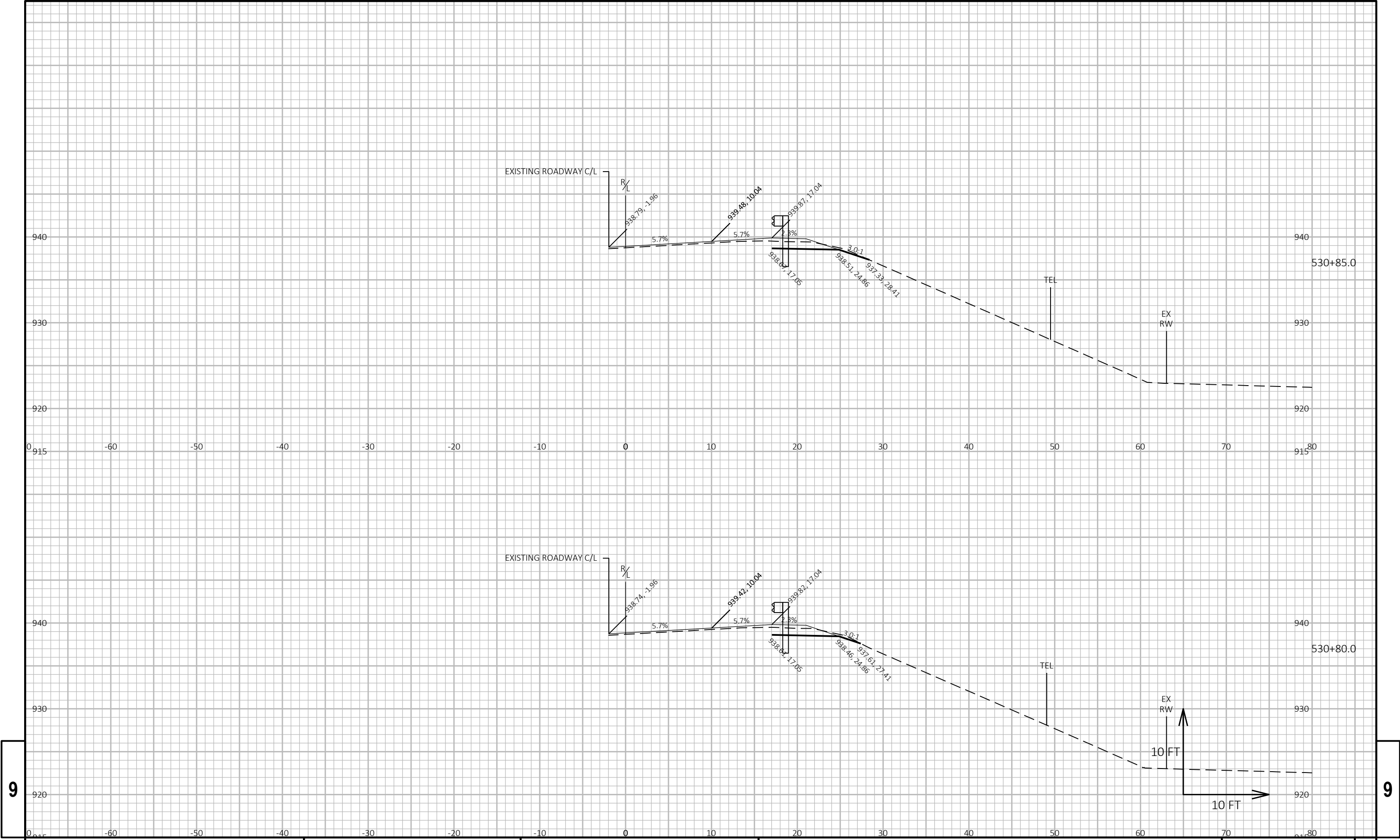
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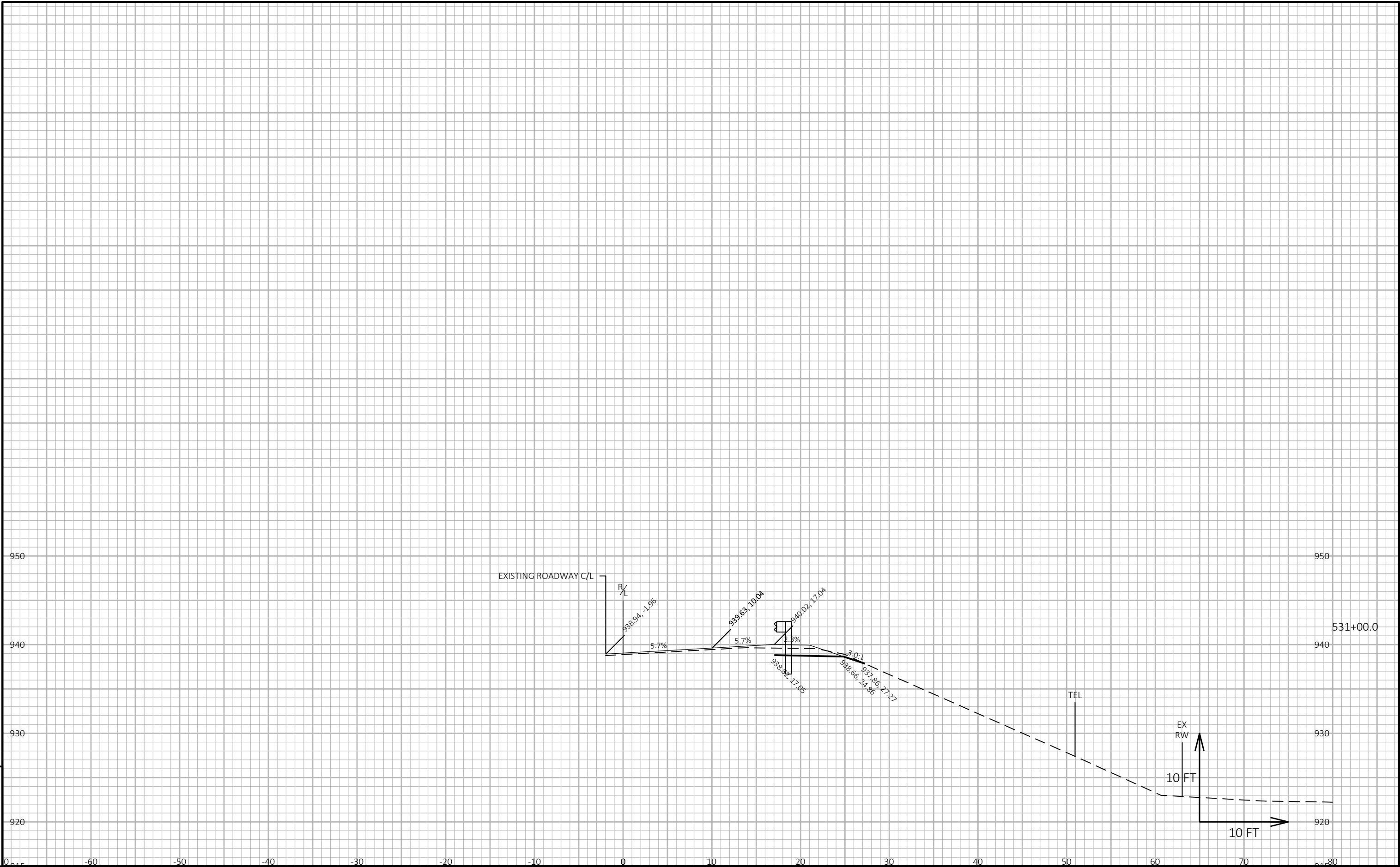
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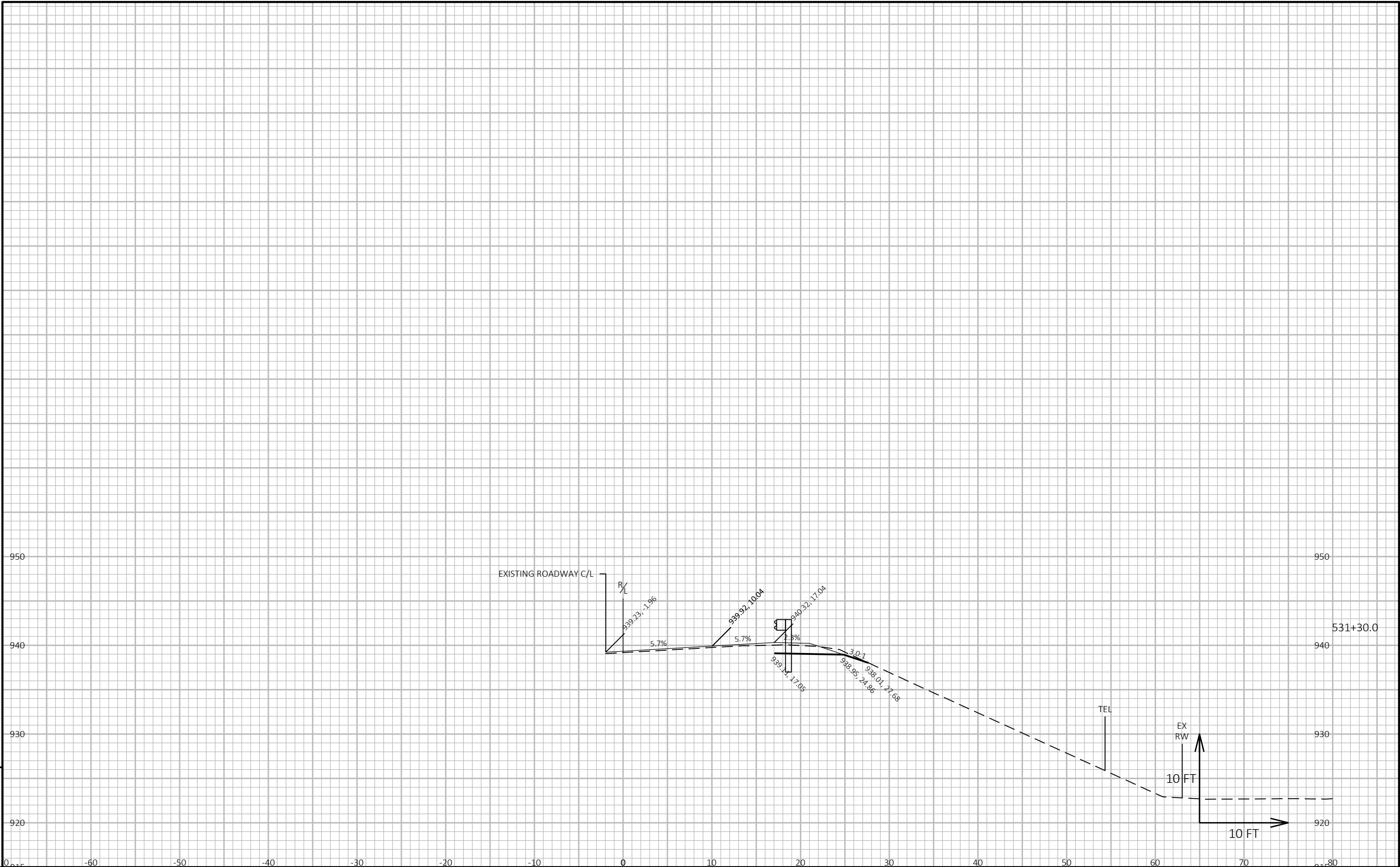


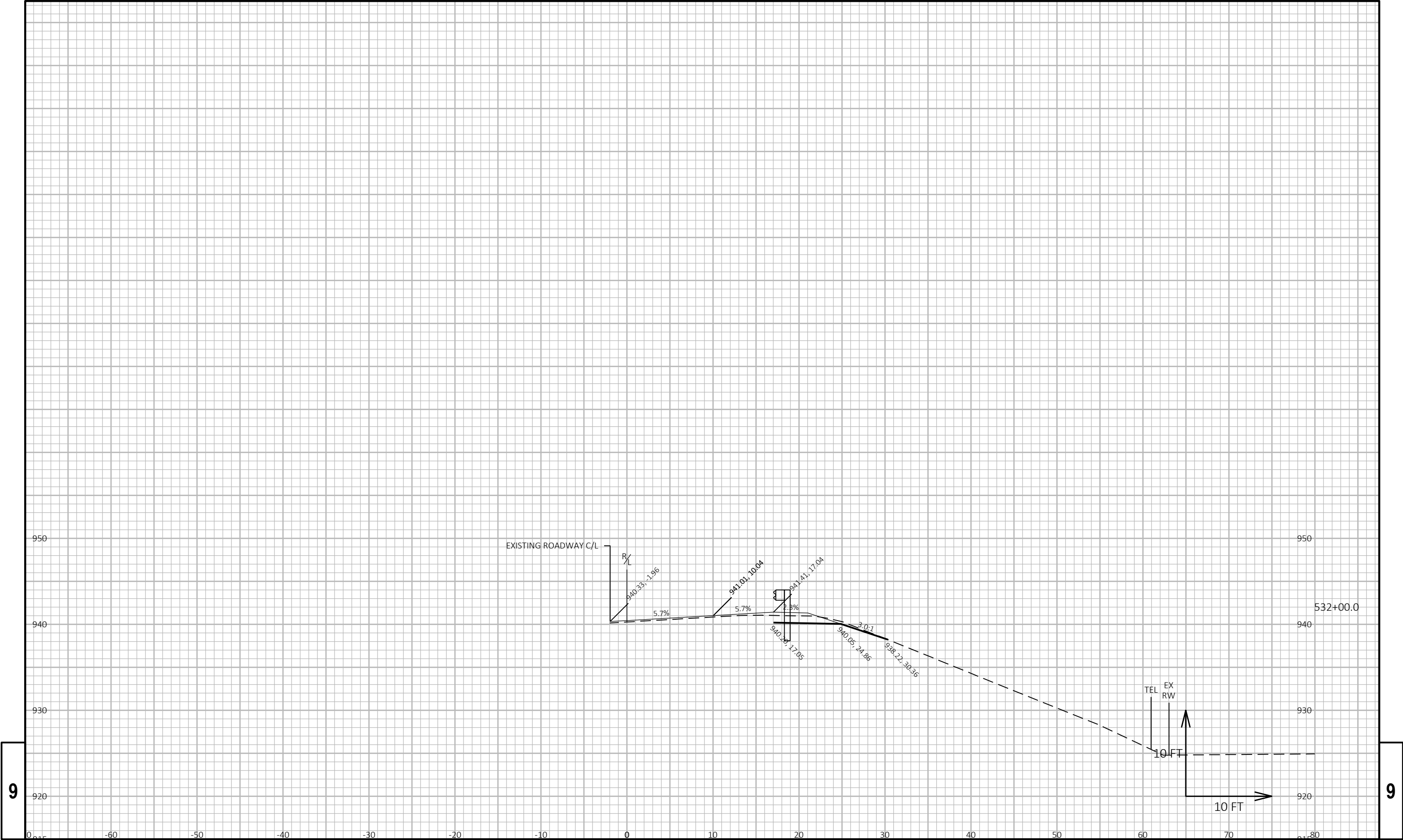
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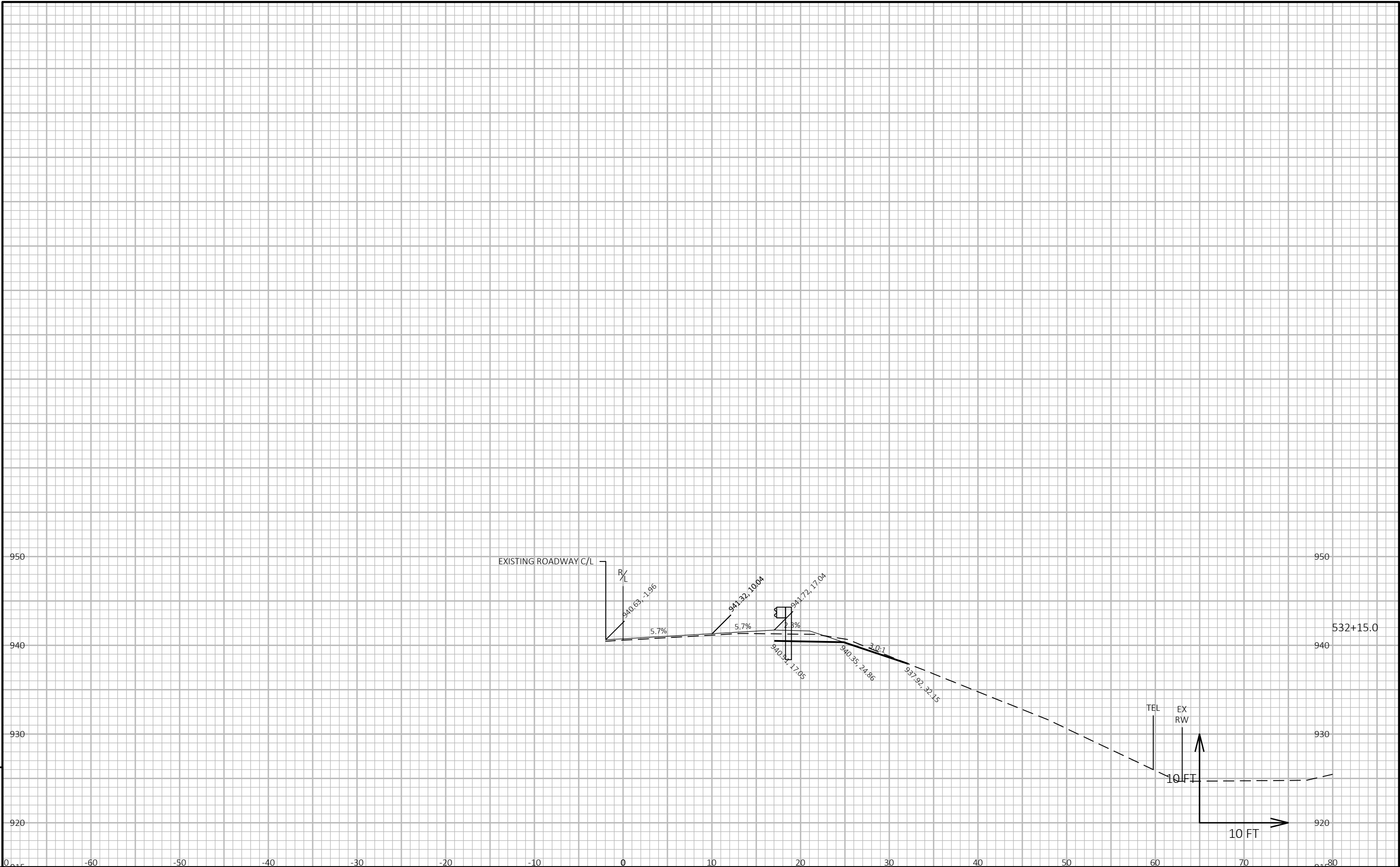


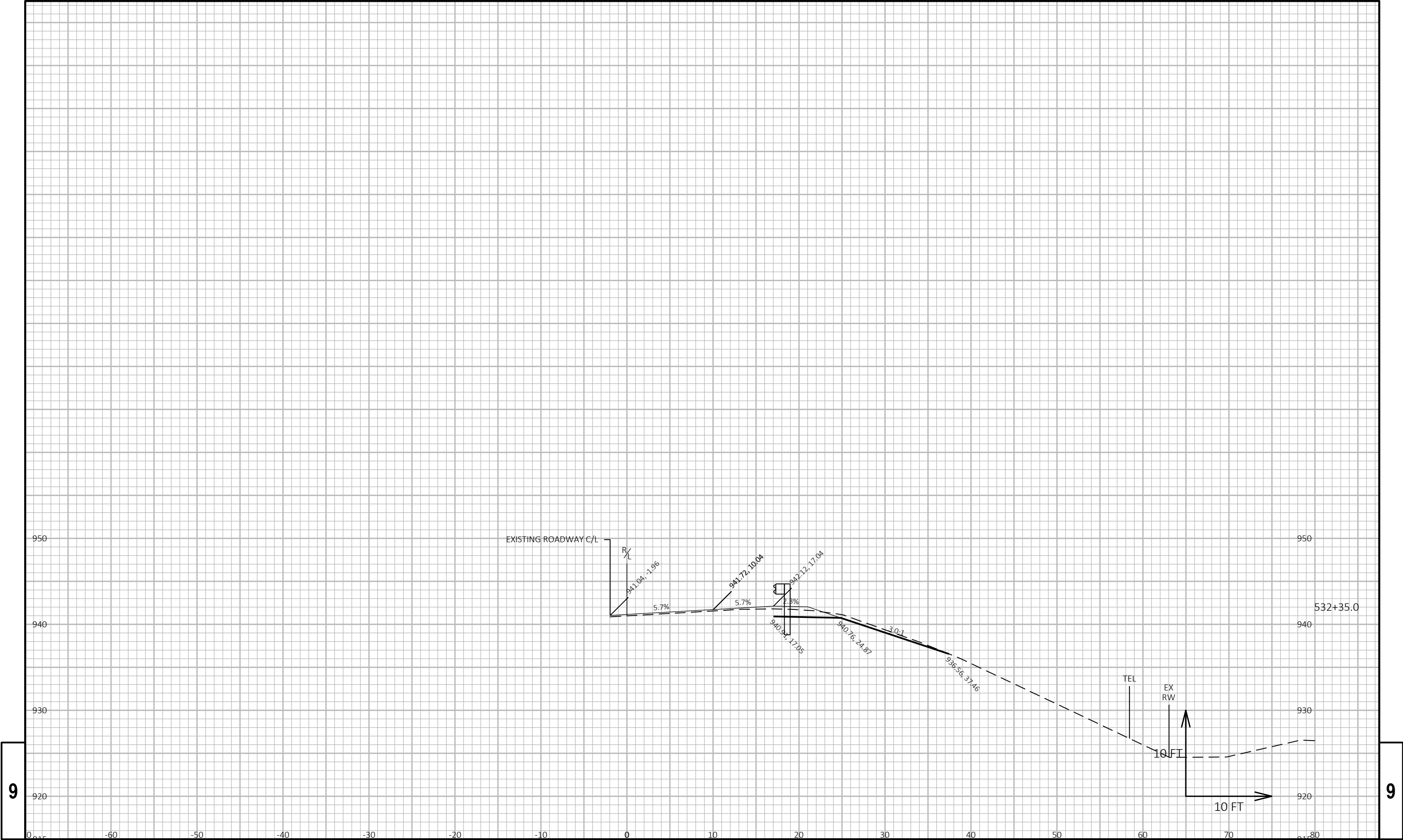


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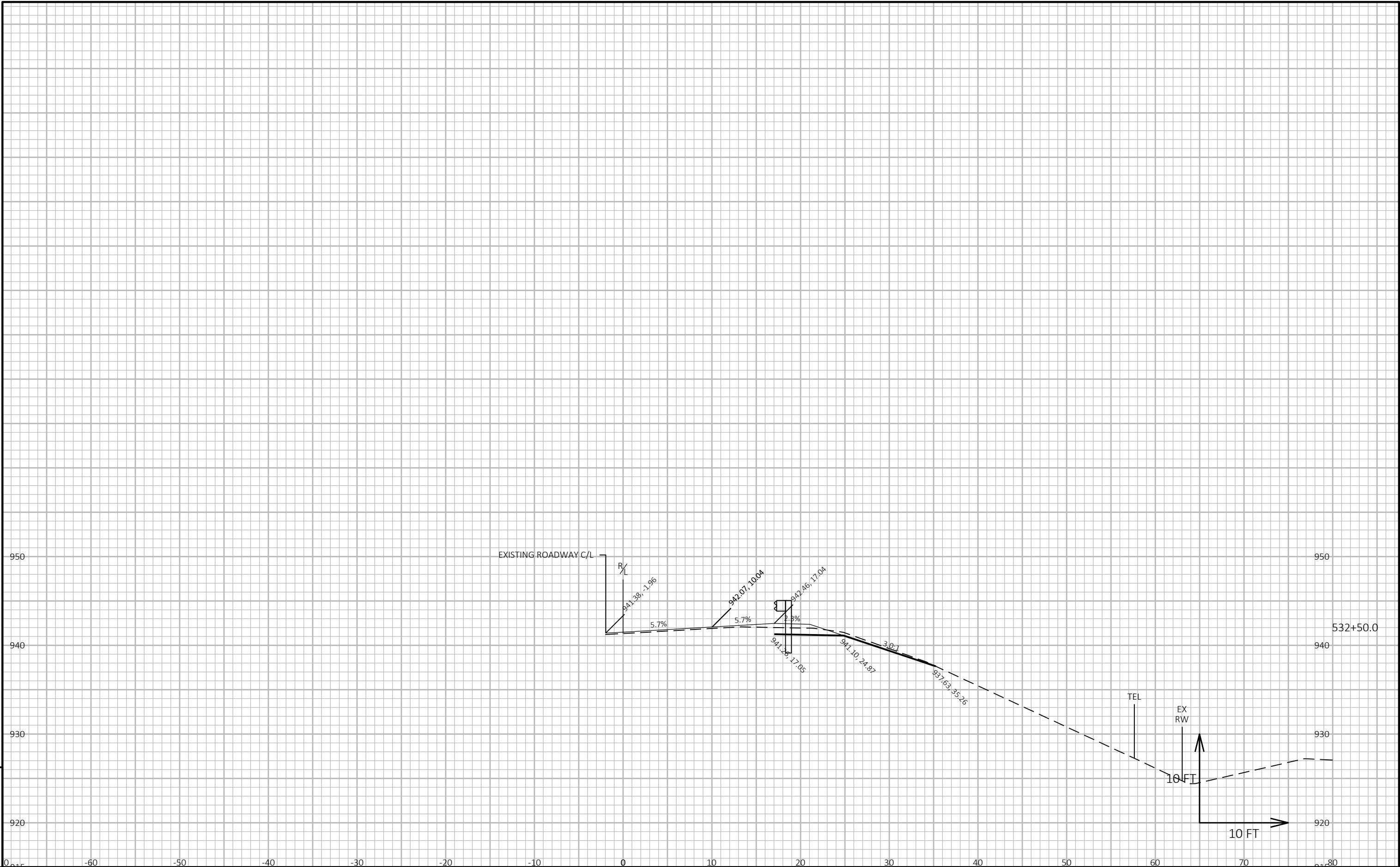
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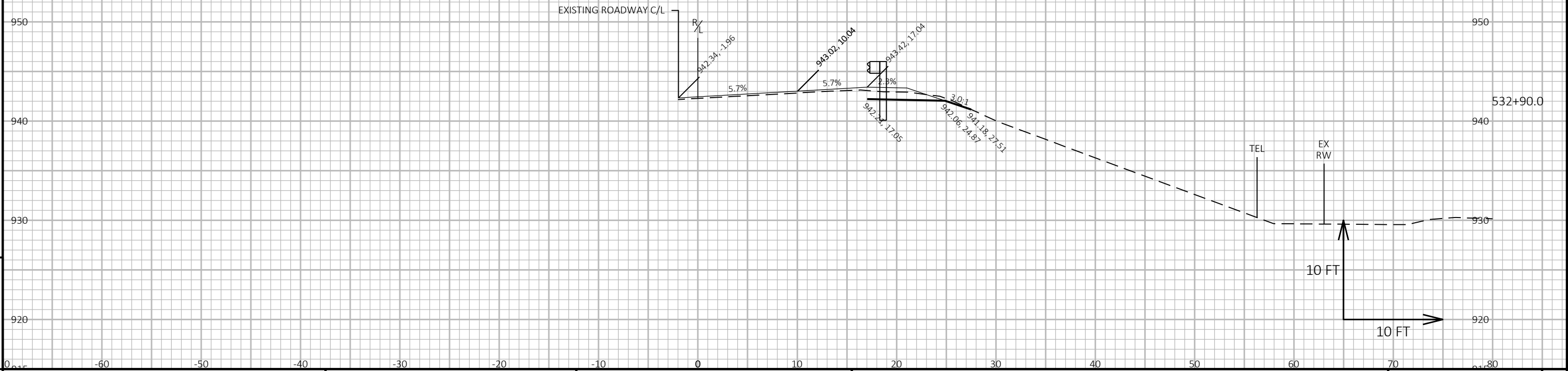
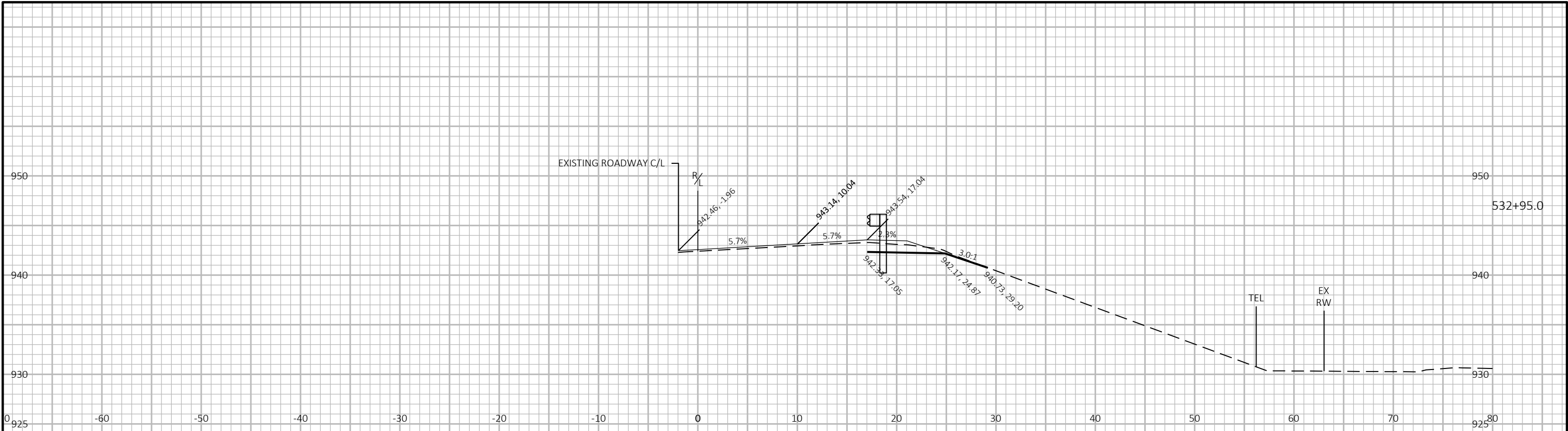


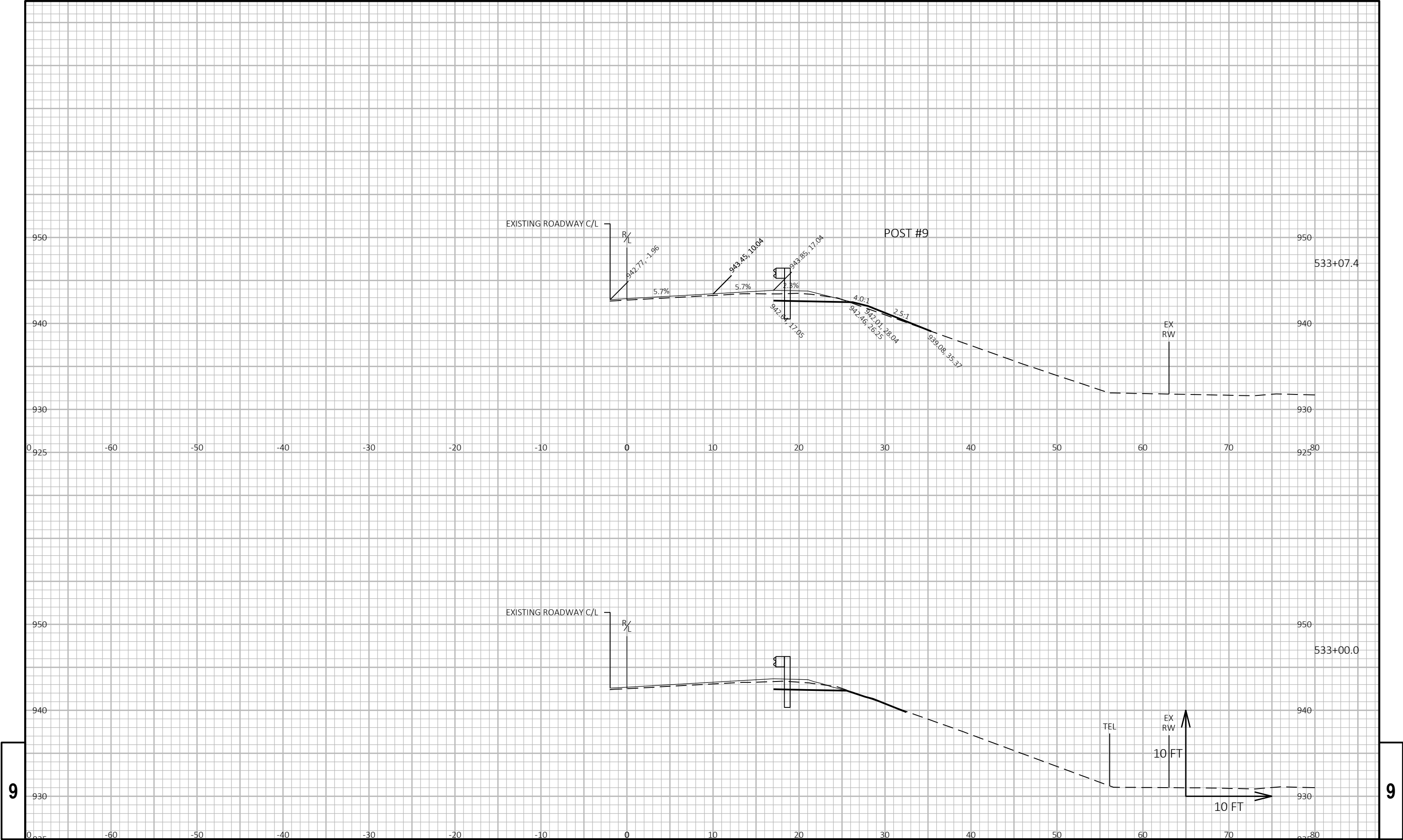


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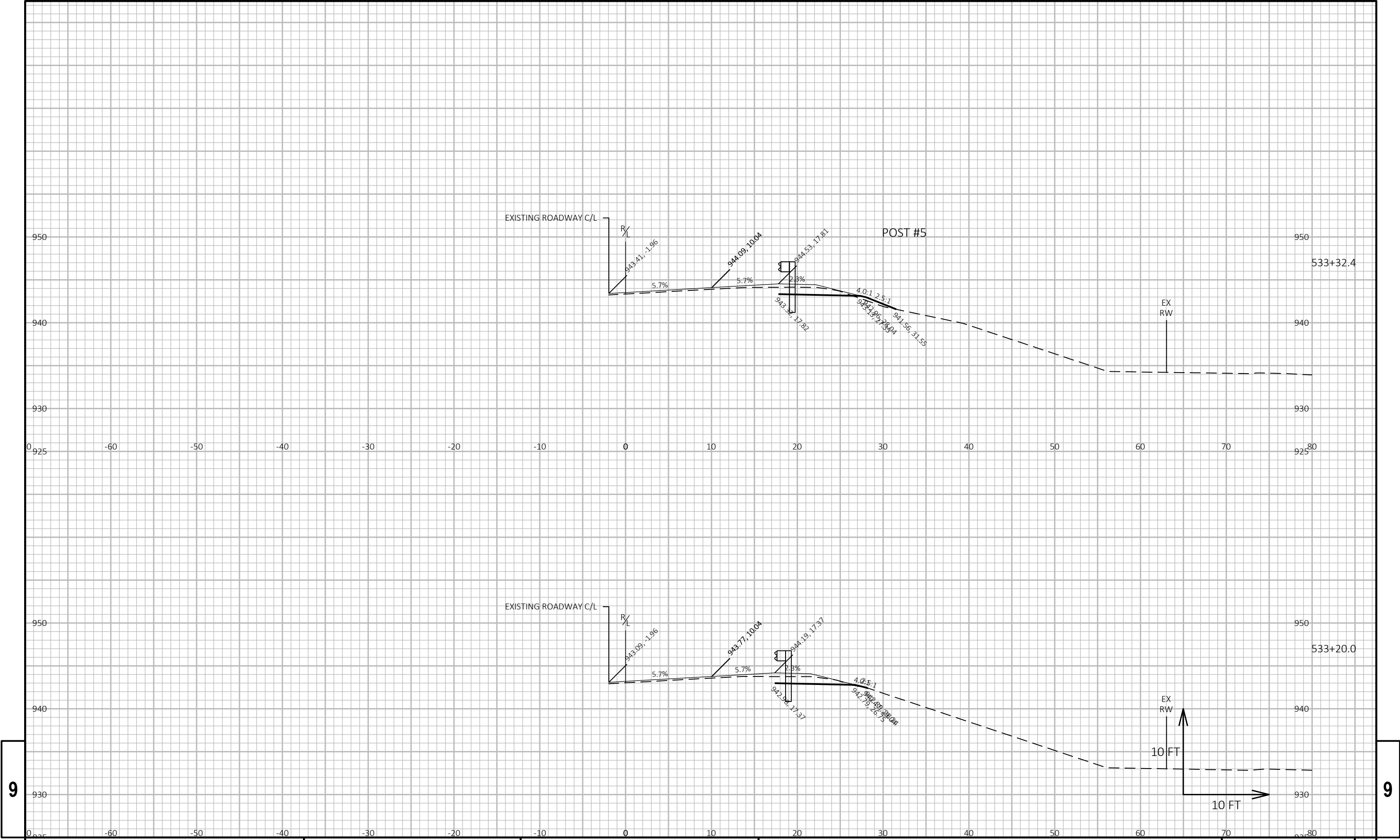




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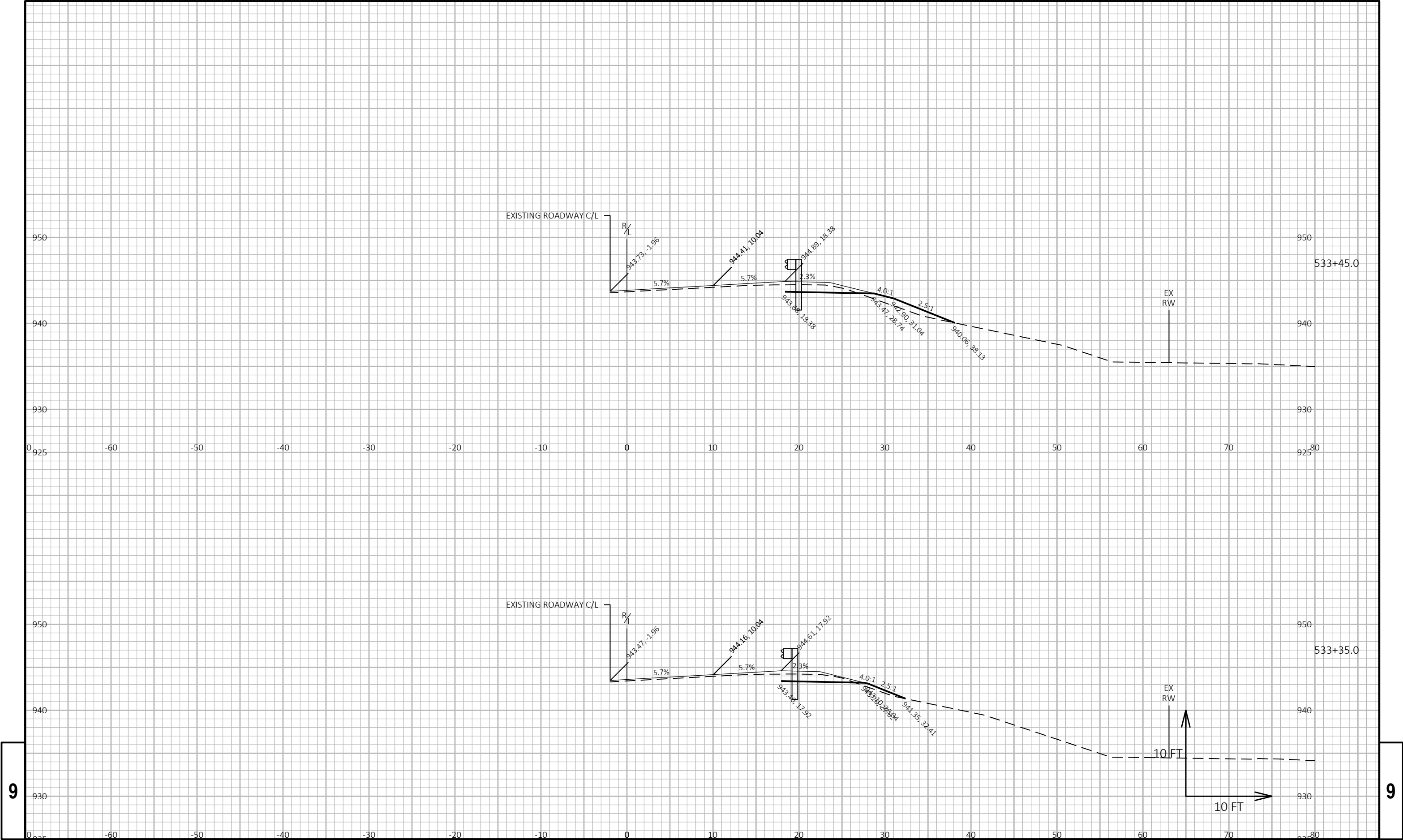
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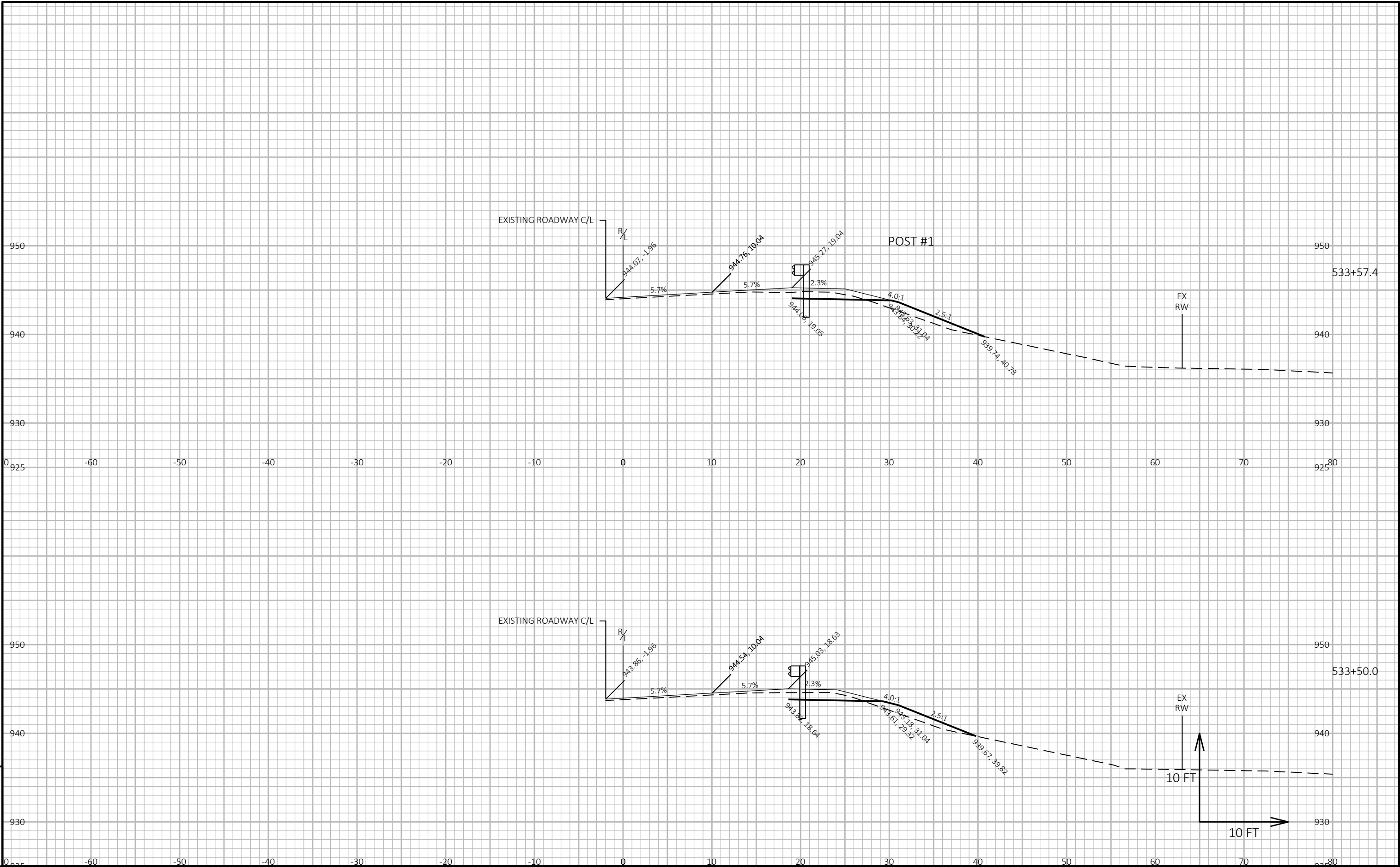
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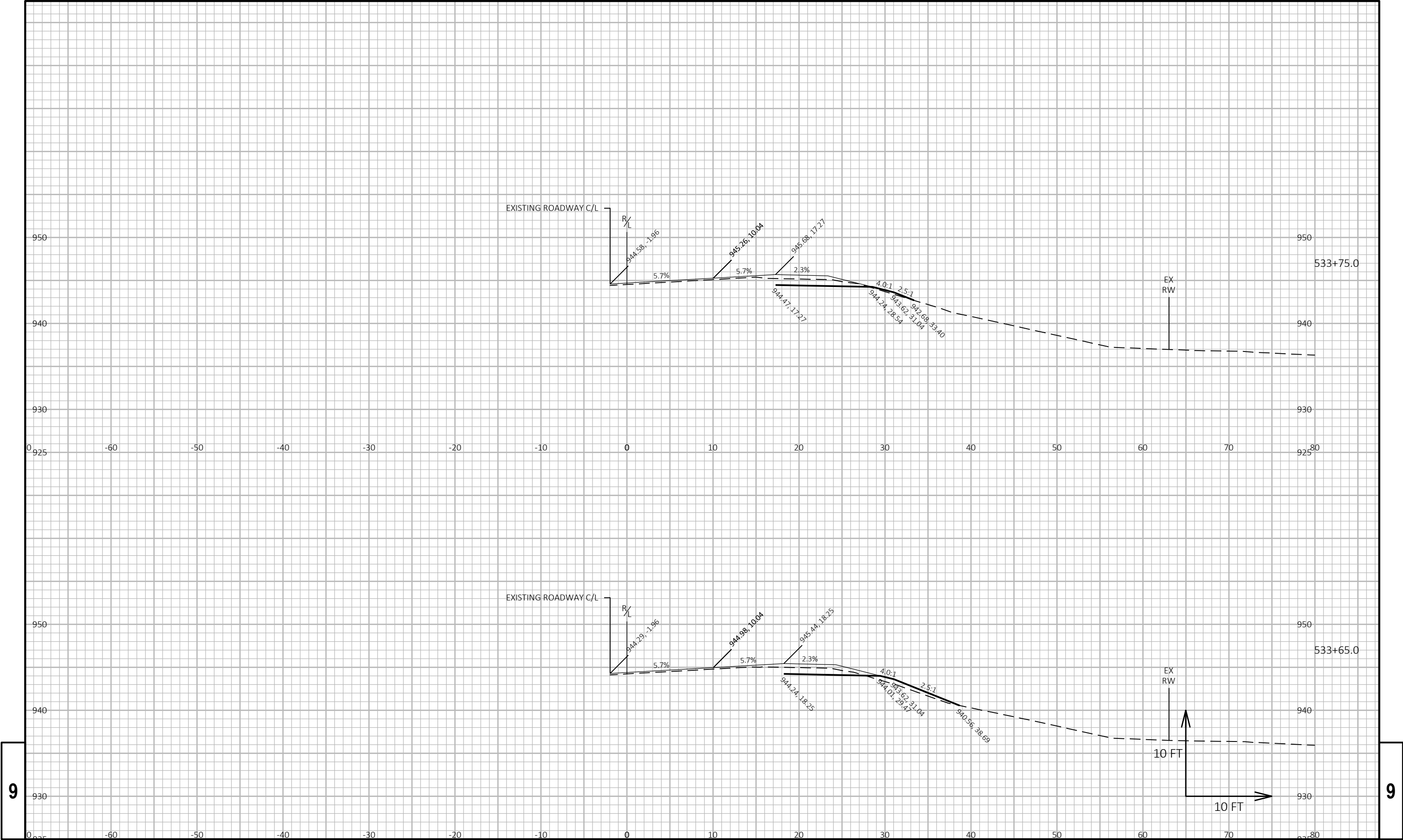
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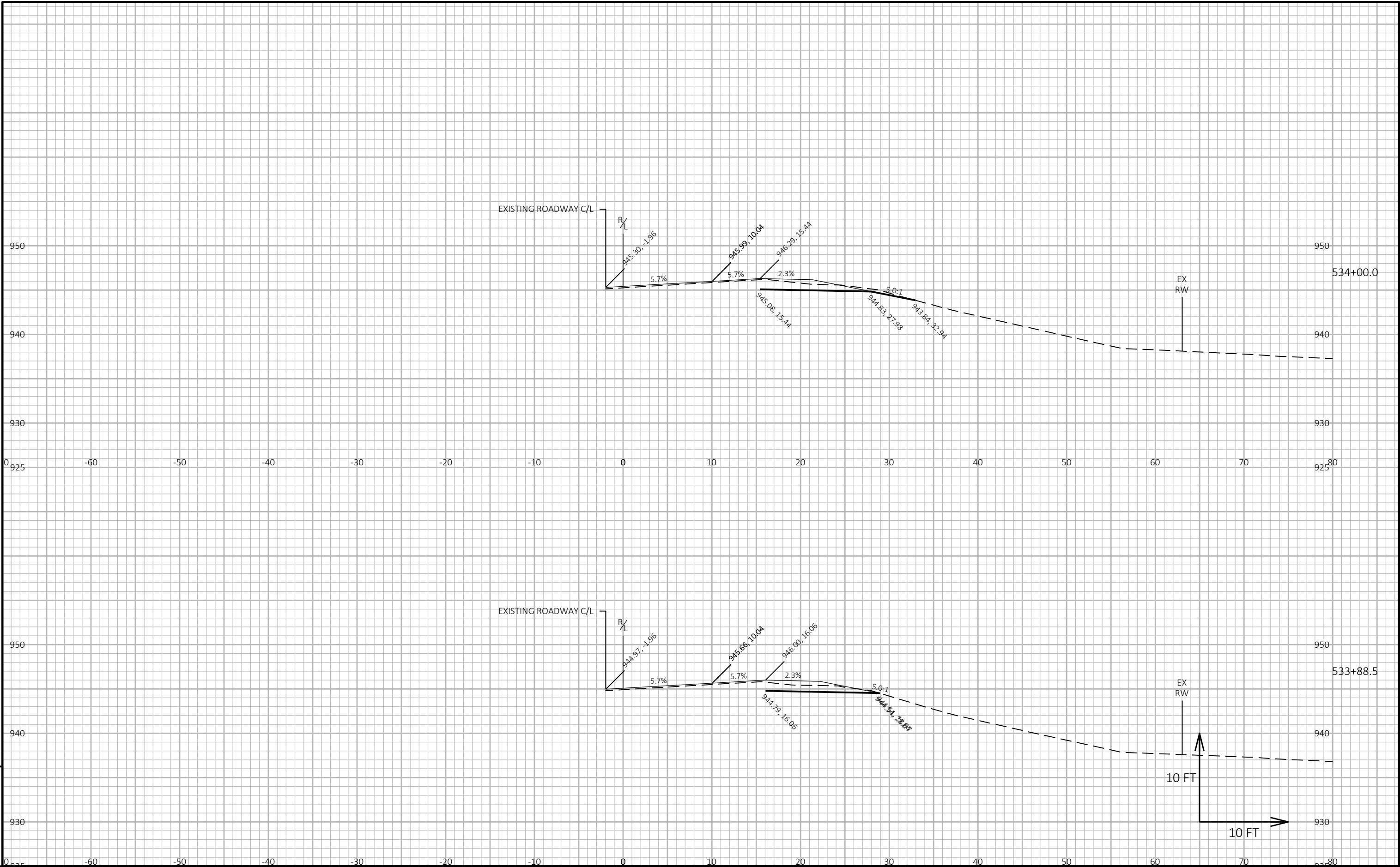
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