

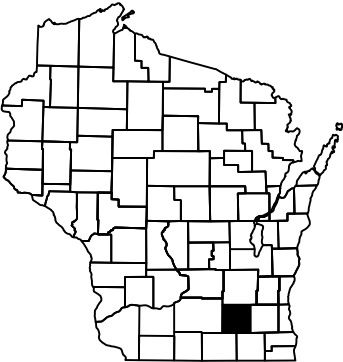
PROJECT ID:
WITH: 1067-01-62

COUNTY:
JEFFERSON

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS =



DESIGN DESIGNATION		CTH E	IH 94
A.A.D.T.	2022	= 4,550	43,370
A.A.D.T.	2042	= 6,050	48,620
D.H.V.		=	4.2
D.D.		=	58/42
T.		=	6.6%
DESIGN SPEED		= 50 MPH	70 MPH
ESALS		=	40,000,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
MARSH AREA	STORM SEWER
WOODED OR SHRUB AREA	TELEPHONE
	WATER
	UTILITY PEDESTAL
	POWER POLE
	TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

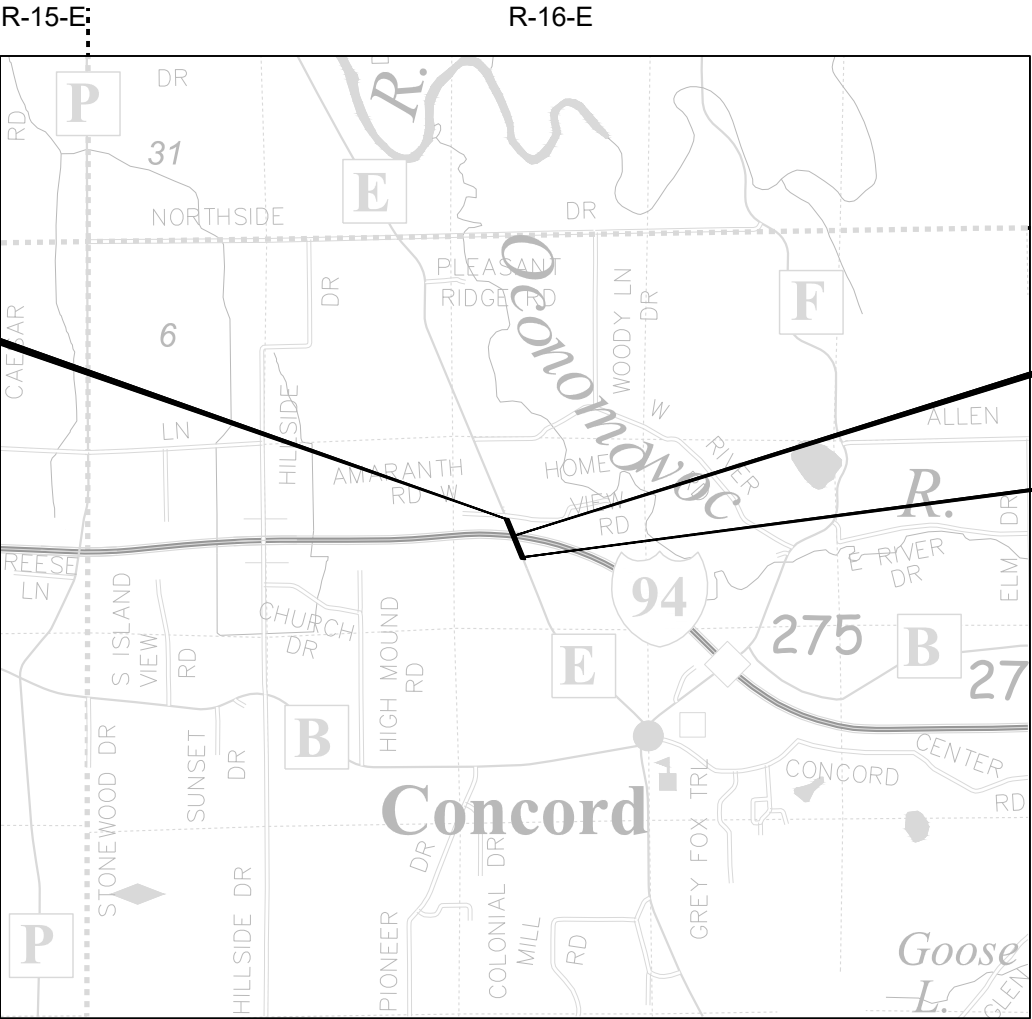
LAKE MILLS - OCONOMOWOC

CTH E STRUCTURE B-28-0049

IH 94

JEFFERSON COUNTY

STATE PROJECT NUMBER
1067-01-62



END PROJECT
STA. 50+83.75 'E'
Y = 587,962.43
X = 907,119.24

STRUCTURE
B-28-0049

BEGIN PROJECT
STA. 48+34.03 'E'
Y = 587,730.54
X = 907,211.88

LAYOUT
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.000 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, JEFFERSON COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCE MAY BE USED AS GROUND DISTANCES.

ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 18.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1067-01-62		

Preliminary 90% Plans
July 12, 2021

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	
Designer	TULER DEYMARCOS
Project Manager	MATTHEW LAMB
Regional Examiner	SW REGION
Regional Supervisor	JAMES OETTINGER

APPROVED FOR THE DEPARTMENT
DATE: _____
(Signature)

E

GENERAL NOTES

ALL EXISTING SIGNS SHALL REMAIN IN PLACE UNLESS THE FIELD ENGINEER APPROVES THEIR REMOVAL.

DIMENSIONS GIVEN FOR EXISTING FEATURES SHALL BE CONSIDERED APPROXIMATE AND MEASURED IN THE FIELD FOR MATCHING PURPOSES.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL FROM THE FIELD ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL COORDINATE CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA.

PLACE ONE PCMS BOARD NORTH AND SOUTH OF STRUCTURE B-28-0049 ON CTH E ONE WEEK BEFORE CONSTRUCTION BEGINS TO WARN DRIVERS OF THE UPCOMING BRIDGE CLOSURE.

PLACE ONE PCMS BOARD EAST OF STRUCTURE B-28-0049 ON IH 94 WB AND ONE PCMS BOARD WEST OF STRUCTURE B-28-0049 ON IH 94 EB.

WISDOT CONTACTS

PROJECT MANAGER
MATTHEW LAMB
2101 WRIGHT ST
MADISON, WI 53704
608-246-5638
MATTHEW.LAMB@DOT.WI.GOV

PROJECT LEADER
TIJLER DEYMARCOS
2101 WRIGHT ST
MADISON, WI 53704
608-246-3839
TIJLER.DEYMARCOS@DOT.WI.GOV

DNR CONTACTS

DNR LIASON
SHELLEY WARWICK
3911 FISH HATCHERY RD
FITCHBURG, WI 53711
608-444-2835
SHELLEY.WARWICK@WISCONSIN.GOV

JEFFERSON COUNTY CONTACTS

HIGHWAY OPERATIONS MANAGER
BRIAN UDOVICH
1425 SOUTH WISCONSIN DR
JEFFERSON, WI 53549
920-723-7273
BRIANU@JEFFERSONCOUNTYWI.GOV

TOWN OF CONCORD CONTACTS

TOWN CLERK
BRIAN NEUMANN
N6830 COUNTY ROAD E
OCONOMOWOC, WI 53066
414-534-4220
CONCORDCLERK@GMAIL.COM

UTILITY CONTACTS

AT&T LEGACY - COMMUNICATION LINE
KENNETH COLWELL
222 W. JACKSON
WOODSTOCK, IL 60098
312-734-2223
KC1298@ATT.COM

WE ENERGIES - ELECTRICITY
WE UTILITY RELOCATIONS
333 W EVERETT ST
MILWAUKEE, WI 53203
WE-UTILITY-RELOCATIONS@WE-ENERGIES.COM

WE ENERGIES - GAS/PETROLEUM
WE UTILITY RELOCATIONS
333 W EVERETT ST
MILWAUKEE, WI 53203
WE-UTILITY-RELOCATIONS@WE-ENERGIES.COM

STANDARD ABBREVIATIONS

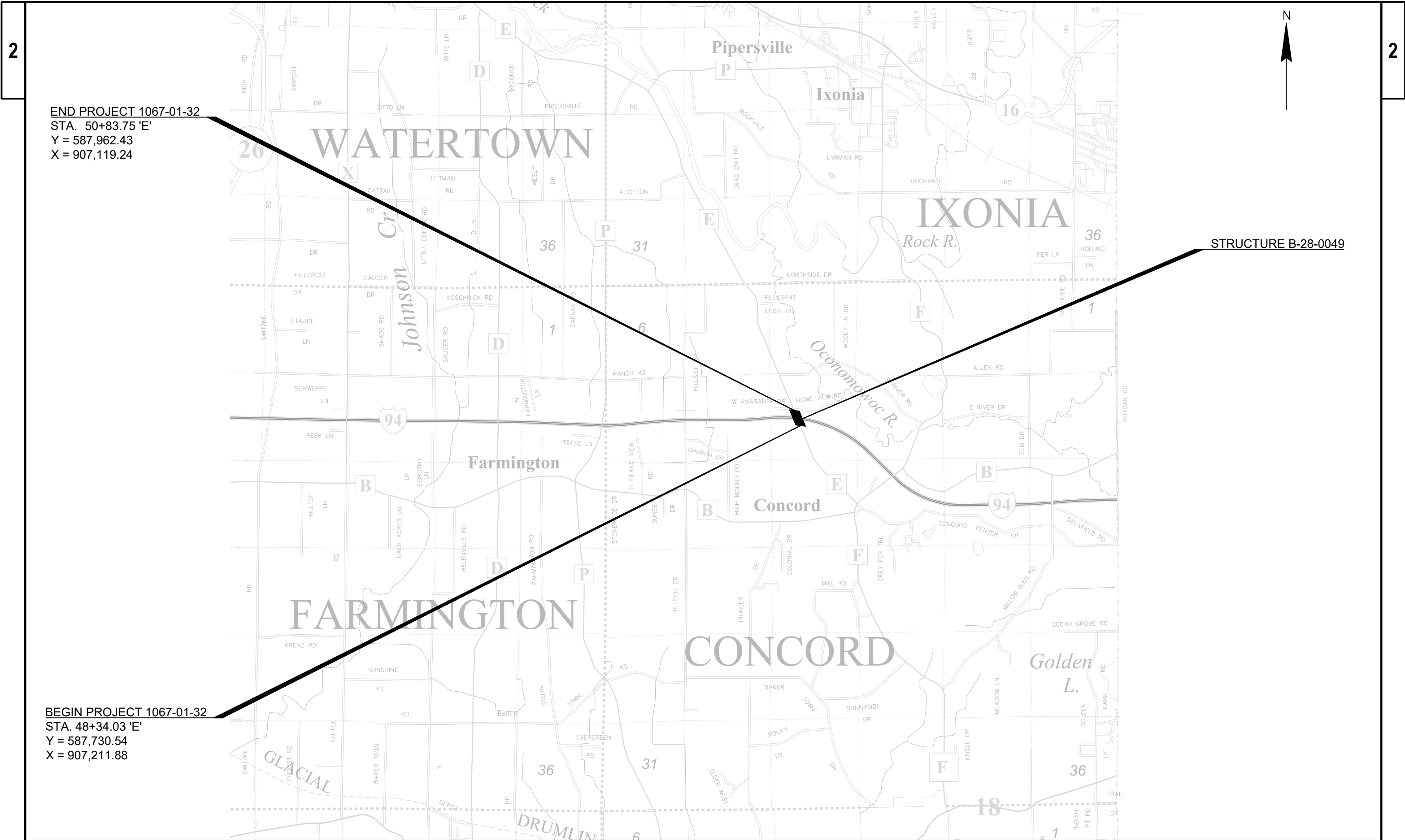
A.A.D.T.	ANNUAL AVERAGE DAILY TRAVEL
C/L, CL	CENTER LINE
CTH	COUNTY TRUNK HIGHWAY
CY	CUBIC YARD
D.D.	DESIGN HIGHEST HOURLY VOLUME
D.H.V.	DESIGN HOURLY VOLUME
EA	EACH
E	EAST
EB	EASTBOUND
EL, ELEV	ELEVATION
ESALS	EQUIVALENT SINGLE AXLE LOADS
HMA	HOT MIXED ASPHALT
CWT	HUNDRED WEIGHT
IH	INTERSTATE HIGHWAY
LT	LEFT
LF	LINEAR FEET
LS	LUMP SUM
MAX	MAXIMUM
MGAL	1000 GALLONS
MIN	MINIMUM
N	NORTH
NO.	NUMBER
PCMS	PORTABLE CHANGEABLE MESSAGE SIGN
R/L, RL	REFERENCE LINE
RT	RIGHT
REQ.	REQUIRED
SHLD	SHOULDER
S	SOUTH
SF	SQUARE FEET
SDD	STANDARD DETAIL DRAWING
STH	STATE TRUNK HIGHWAY
STA.	STATION
T.	TRUCK PERCENTAGE
TYP.	TYPICAL
W	WEST
WB	WESTBOUND

SECTION 2 ORDER OF SHEETS

GENERAL NOTES
PROJECT OVERVIEW
TYPICAL SECTIONS
PAVEMENT MARKING
TRAFFIC CONTROL



Dial 811 or (800)242-8511
www.DiggersHotline.com

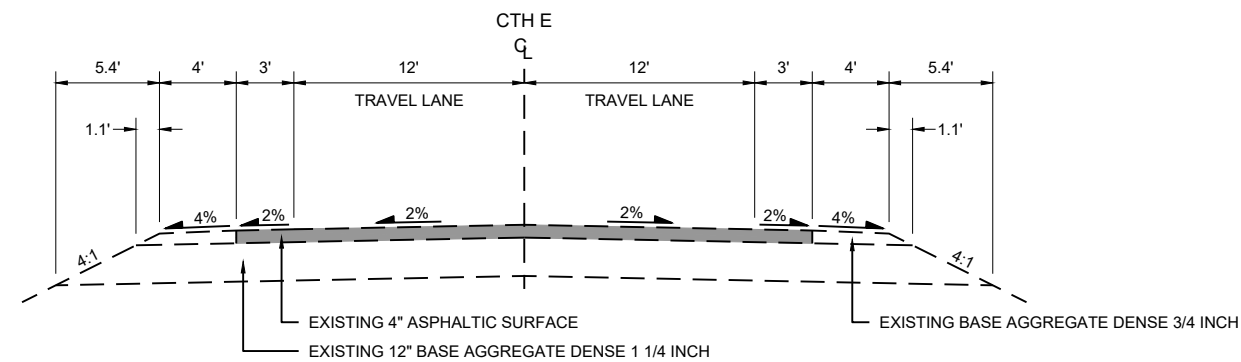


END PROJECT 1067-01-32
STA. 50+83.75 'E'
Y = 587,962.43
X = 907,119.24

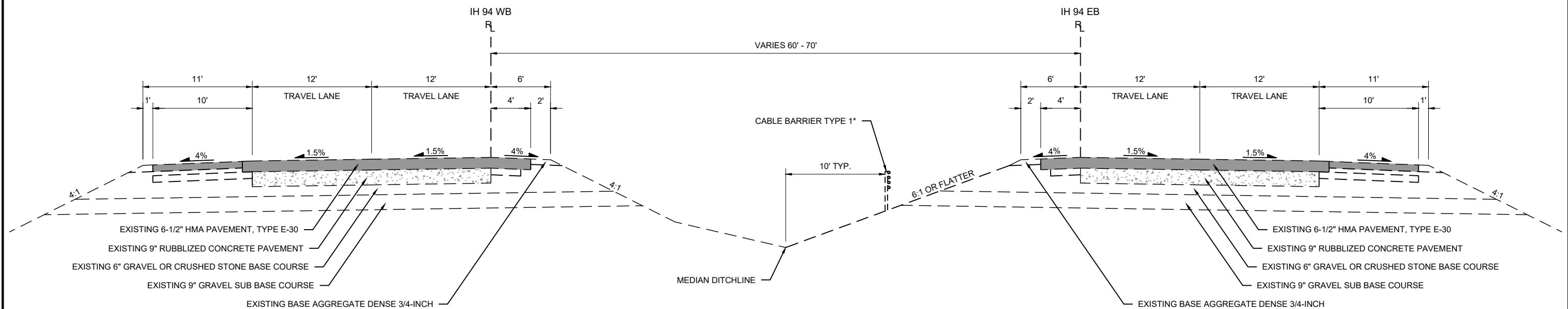
STRUCTURE B-28-0049

BEGIN PROJECT 1067-01-32
STA. 48+34.03 'E'
Y = 587,730.54
X = 907,211.88

PROJECT NO: 1067-01-62	HWY: IH 94	COUNTY: JEFFERSON	PROJECT OVERVIEW	SHEET	E
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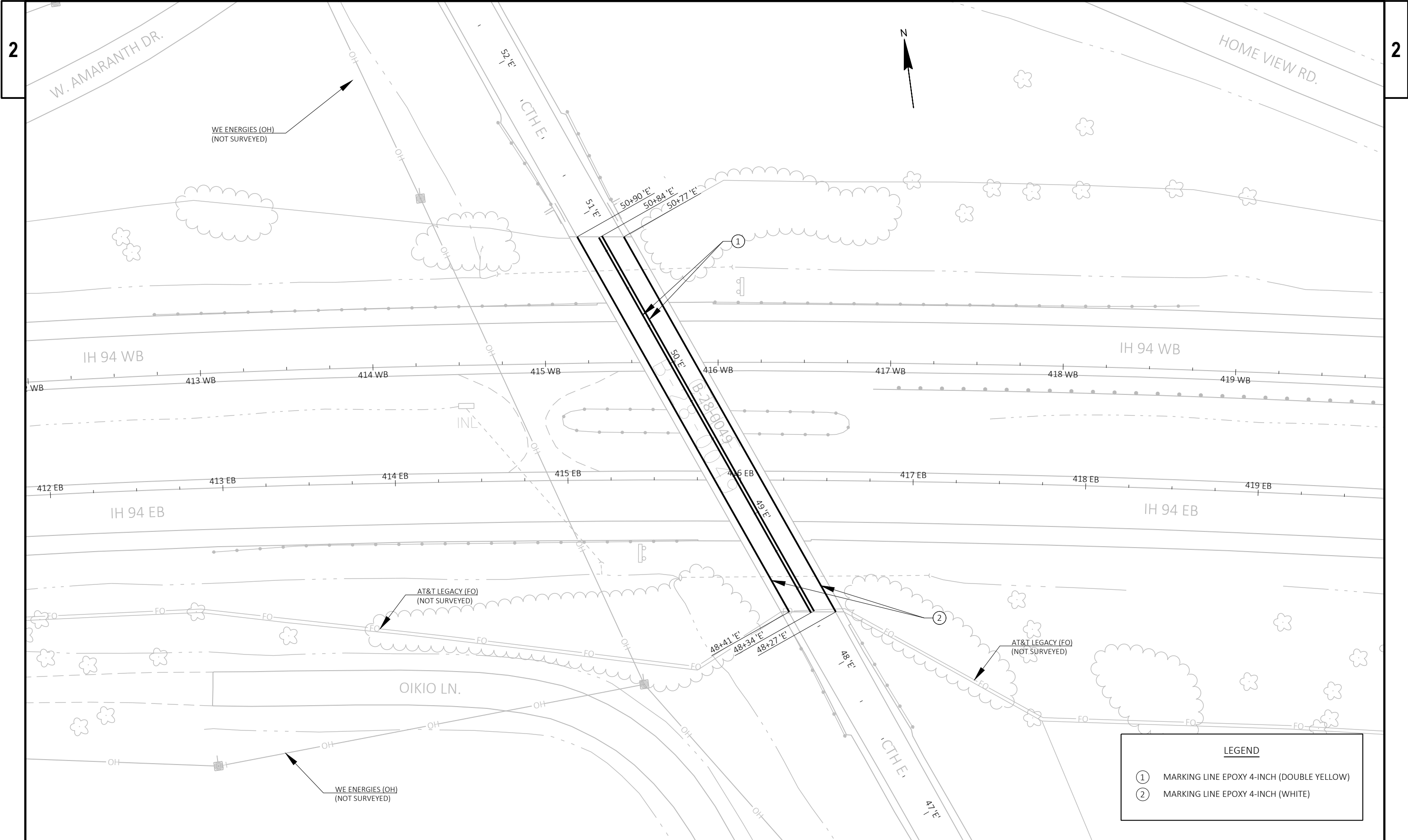


EXISTING TYPICAL SECTION
CTH E
NORTH AND SOUTH OF B-28-49



EXISTING TYPICAL SECTION
IH 94
STA. 330+00 EB/WB TO STA. 500+00 EB/WB

*CABLE BARRIER TYPE 1 LOCATED APPROXIMATELY 100' EAST OF B-28-49

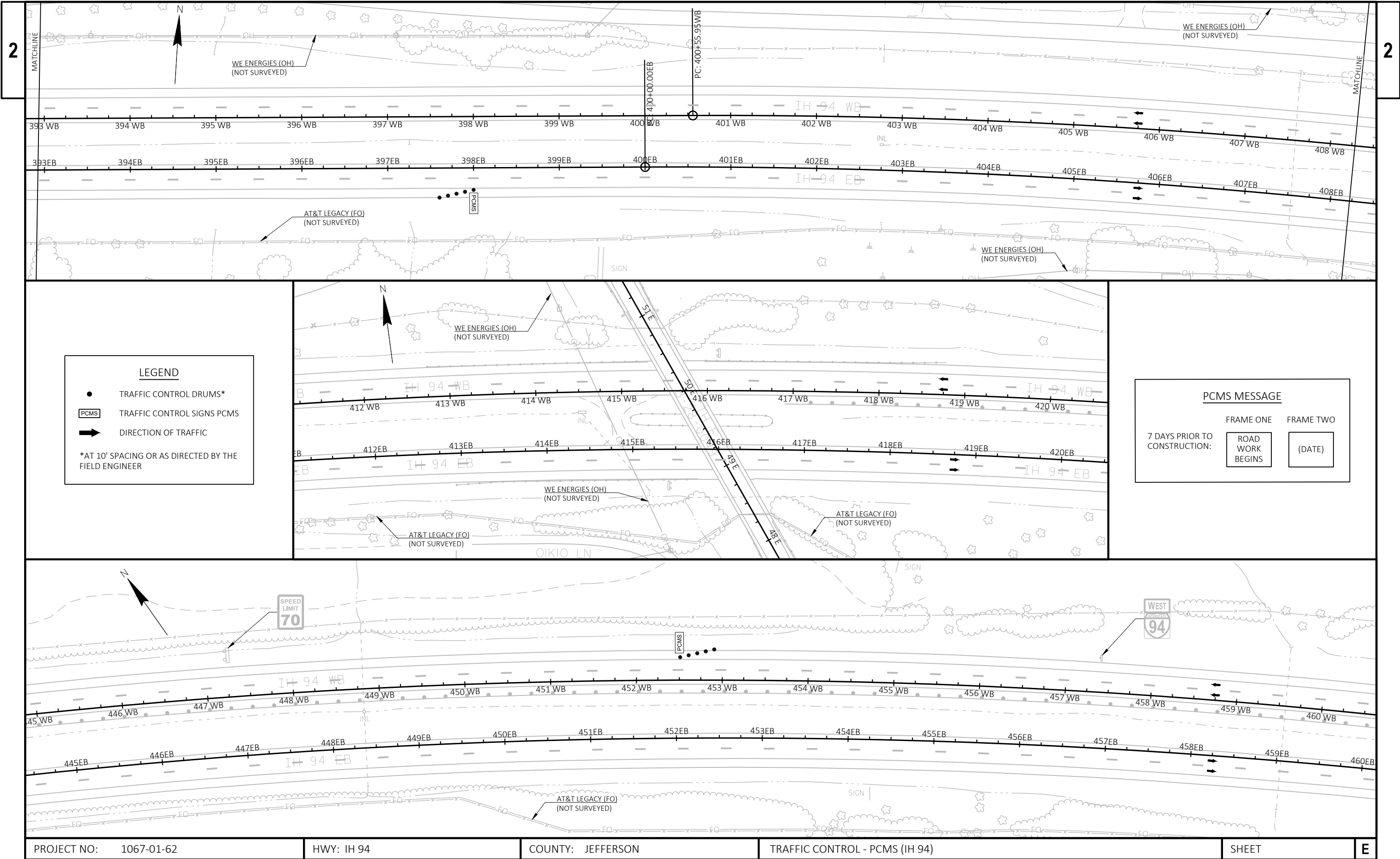


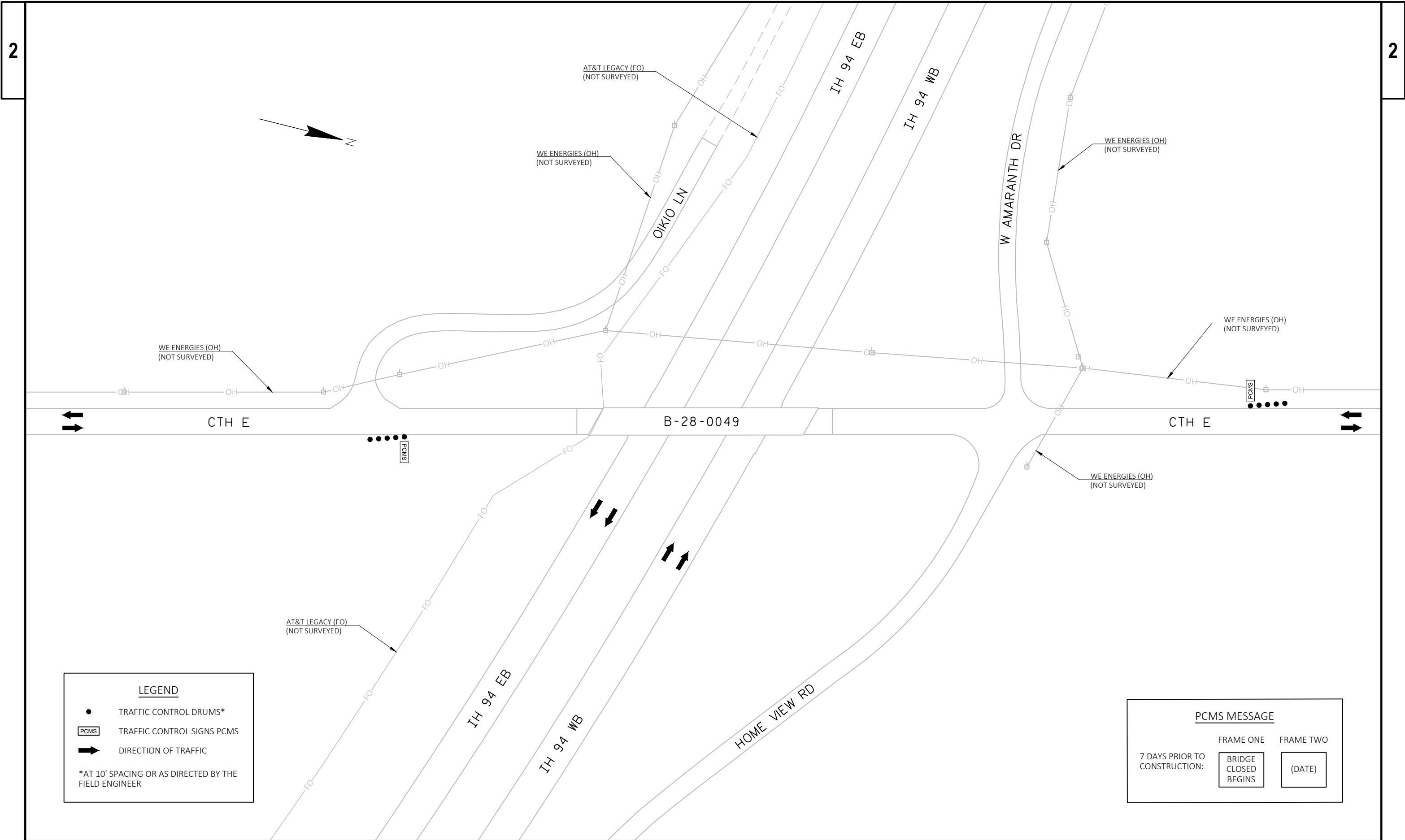
TRAFFIC CONTROL NOTES

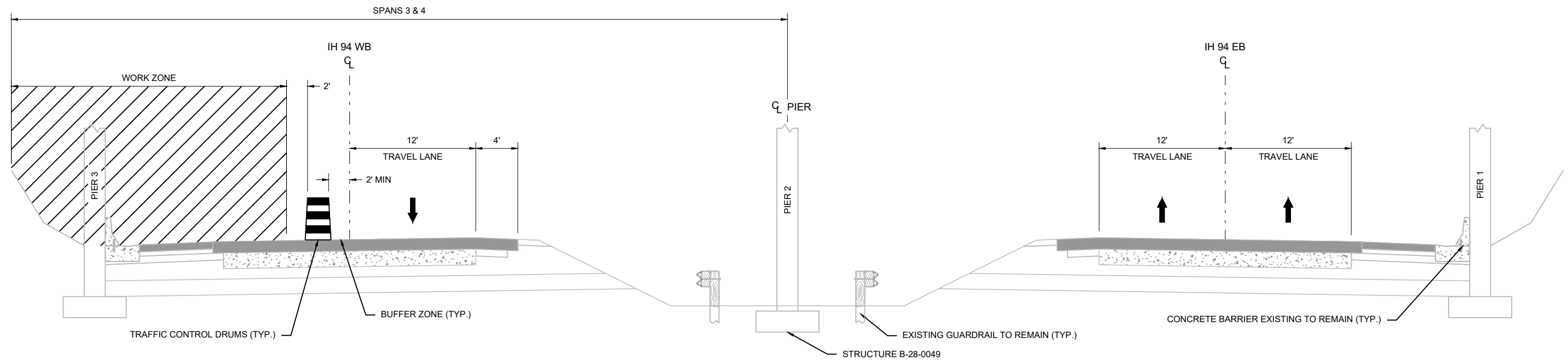
- 1. THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE FIELD ENGINEER.
- 2. DRAWINGS SHOW TRAFFIC CONTROL FOR EACH CONSTRUCTION STAGE. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED BY THE FIELD ENGINEER, DEPENDING ON THE CONTRACTOR'S METHODS OR SEQUENCES OF OPERATIONS.
- 3. ADJUST SPACING BETWEEN SIGNS TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM DISTANCE OF 200 FEET (500 FEET DESIRABLE) BETWEEN TRAFFIC CONTROL SIGNS AND EXISTING SIGNS.
- 4. COVER EXISTING SIGNS WHICH CONFLICT WITH "IN-USE" TRAFFIC CONTROL DEVICES AS NEEDED OR AS APPROVED BY THE FIELD ENGINEER.
- 5. REMOVE OR COVER ANY TEMPORARY SIGNS WHICH CONFLICT WITH "IN-USE" TRAFFIC CONTROL DEVICES AS NEEDED OR AS APPROVED BY THE FIELD ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.
- 6. CONSIDER GEOMETRICS WHEN LOCATING SIGNS, ARROW BOARDS, AND SIGN MESSAGE BOARDS SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARDS, SIGN MESSAGE BOARDS, AND LANE CLOSURE DRUMS FOR A MINIMUM OF 1500 FEET IN FRONT OF THE DEVICE.
- 7. FOR ANY LANE CLOSURES THAT ARE IN PLACE FOR LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS. TRAFFIC CONTROL SIGNS MOUNTED ON PORTABLE SUPPORTS MUST BE MOUNTED AT A MINIMUM HEIGHT OF 5 FEET FROM THE TOP OF PAVEMENT TO THE BOTTOM OF SIGN.
- 8. THE TURNING OF TRAFFIC CONTROL DEVICES WHEN NOT IN USE TO OBSCURE THE MESSAGE WILL NOT BE ALLOWED.
- 9. PAVEMENT MARKING CONFLICTING WITH STAGED TRAFFIC PATTERNS SHALL BE REMOVED IF CLOSURE IS TO BE IN PLACE FOR LONGER THAN 4 DAYS AND NIGHTS.
- 10. ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.
- 11. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- 12. DETAILS OF TRAFFIC CONTROL NOT SHOWN SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, APPLICABLE SPECIAL PROVISIONS, AND THE WISCONSIN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.
- 13. FOR NIGHTTIME OPERATIONS, ALL DRUMS IN TAPERS SHALL HAVE A TRAFFIC CONTROL WARNING LIGHTS TYPE C.
- 14. ALL TYPE III BARRICADES SHALL BE 8' WIDE, UNLESS OTHERWISE NOTED, AND BE EQUIPPED WITH TWO TRAFFIC CONTROL WARNING LIGHTS TYPE A.
- 15. CONTRACTOR'S EQUIPMENT AND MATERIAL STOCKPILES MAY NOT BE STORED WITHIN THE MEDIAN OR CLEAR ZONE OF IH 94 UNLESS PROTECT BY CONCRETE BARRIER TEMPORARY PRECAST AT THE CONTRACTOR'S EXPENSE. NOR MAY EQUIPMENT OR STOCKPILES BE STORED IN THE BUFFER AREA IN FRONT OF THE WORK ZONE.
- 16. CTH E WILL BE CLOSED DURING CONSTRUCTION. SEE THE "LOCAL DETOUR ROUTE" SHEETS FOR THE PROPOSED DETOUR ROUTE.

LEGEND

-  TRAFFIC CONTROL BARRICADE TYPE III
-  TRAFFIC CONTROL BARRICADE TYPE III, W/ TRAFFIC CONTROL SIGNS
-  TRAFFIC CONTROL DRUMS
-  TRAFFIC CONTROL DRUMS W/ TRAFFIC CONTROL WARNING LIGHTS TYPE C
-  TRAFFIC CONTROL ARROW BOARDS
-  TRAFFIC CONTROL SIGNS ON PERMANENT OR TEMPORARY SUPPORT(S)
-  WORK ZONE
-  DIRECTION OF TRAFFIC

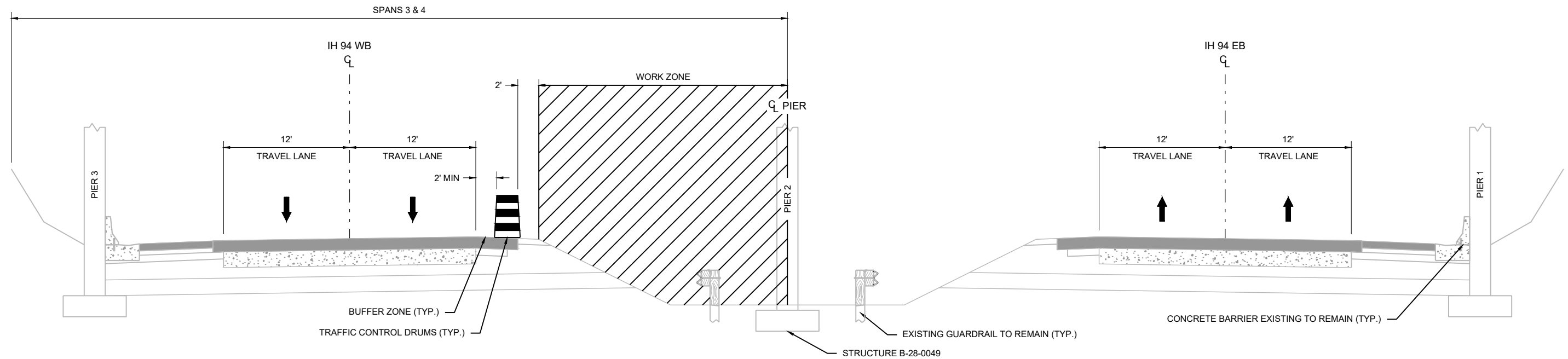






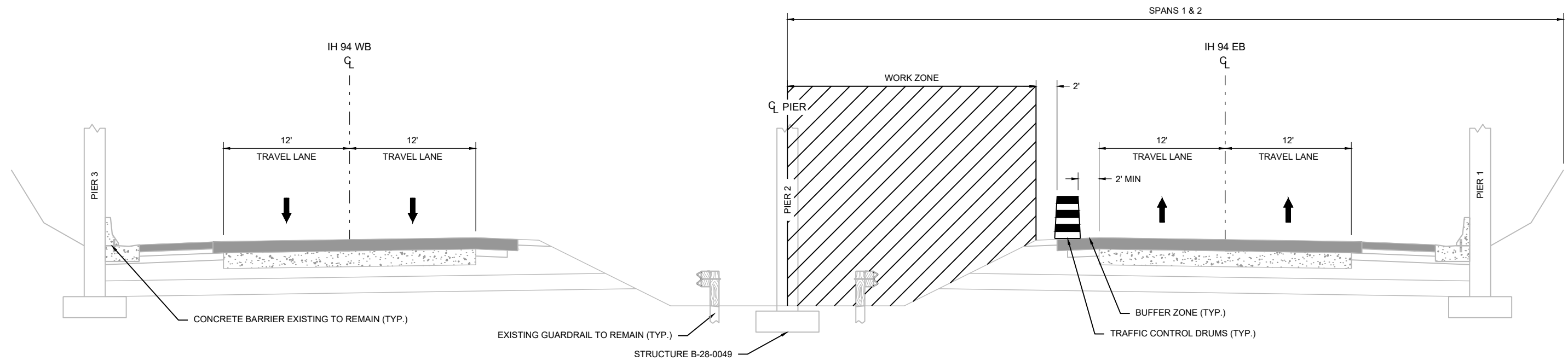
STAGE 1 - IH 94 - LOOKING EAST
(OFF PEAK HOUR OPERATIONS)

CONSTRUCTION AND TRAFFIC CONTROL
CLOSE THE WESTBOUND OUTSIDE TRAVEL LANE. MAINTAIN TWO TRAVEL LANES EASTBOUND.
PERFORM WORK OPERATIONS LOCATED NORTH OF THE WESTBOUND CENTERLINE AS SHOWN IN THE STRUCTURE PLANS.
REOPEN THE WESTBOUND OUTSIDE TRAVEL LANE DURING THE PEAK HOURS.



STAGE 2 - IH 94 - LOOKING EAST
(OFF PEAK HOUR OPERATIONS)

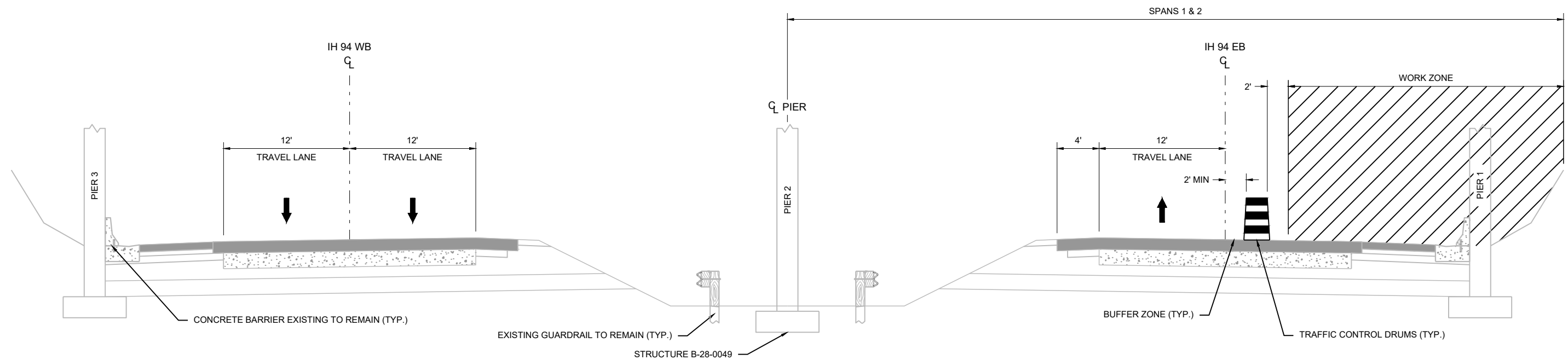
CONSTRUCTION AND TRAFFIC CONTROL
CLOSE THE WESTBOUND INSIDE SHOULDER. MAINTAIN TWO TRAVEL LANES EASTBOUND AND WESTBOUND.
PERFORM WORK OPERATIONS LOCATED BETWEEN THE WESTBOUND INSIDE SHOULDER AND PIER 2 AS SHOWN IN THE STRUCTURE PLANS.



STAGE 3 - IH 94 - LOOKING EAST
(OFF PEAK HOUR OPERATIONS)

CONSTRUCTION AND TRAFFIC CONTROL

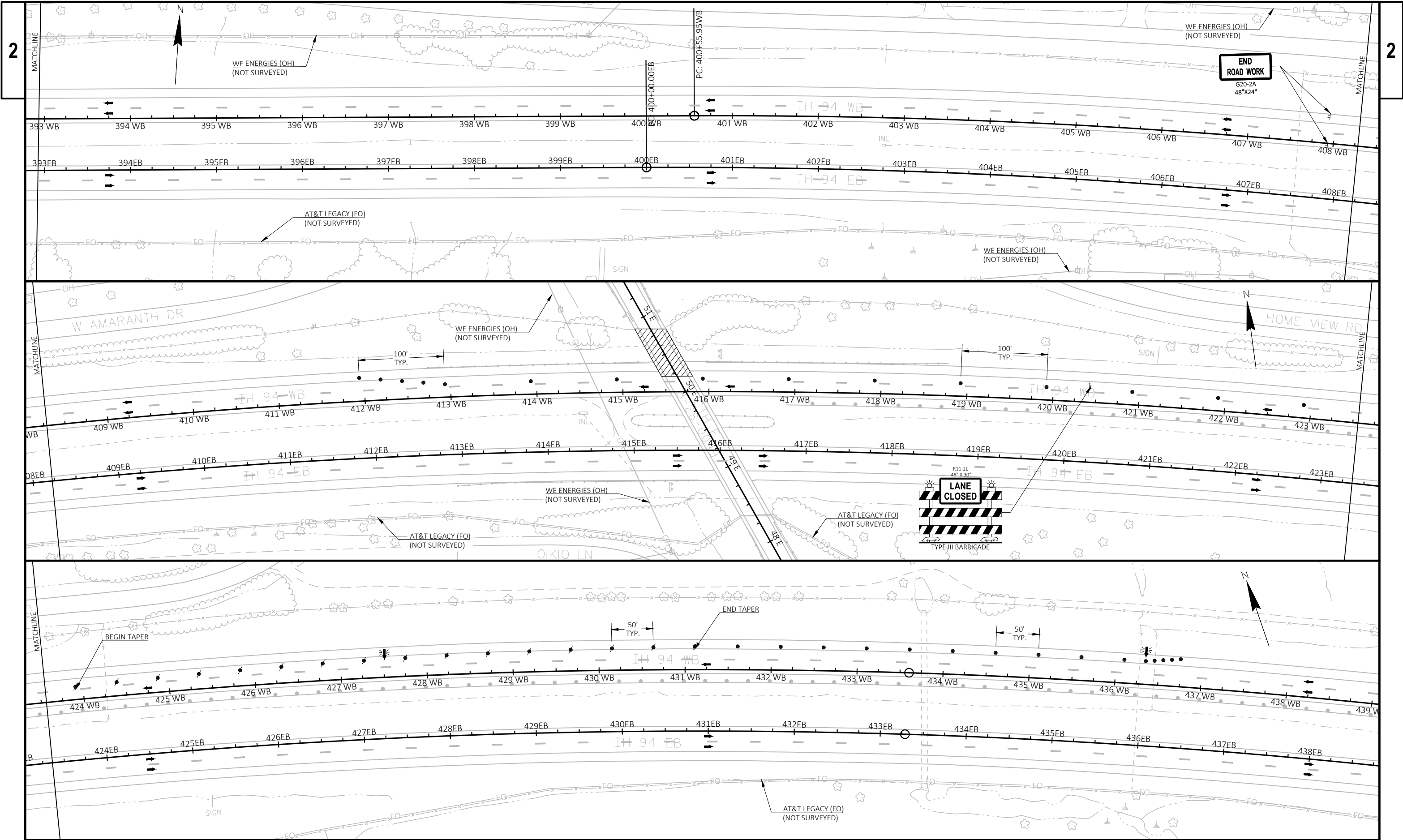
CLOSE THE EASTBOUND INSIDE SHOULDER. MAINTAIN TWO TRAVEL LANES EASTBOUND AND WESTBOUND.
PERFORM WORK OPERATIONS LOCATED BETWEEN THE EASTBOUND INSIDE SHOULDER AND PIER 2 AS SHOWN IN THE STRUCTURE PLANS.



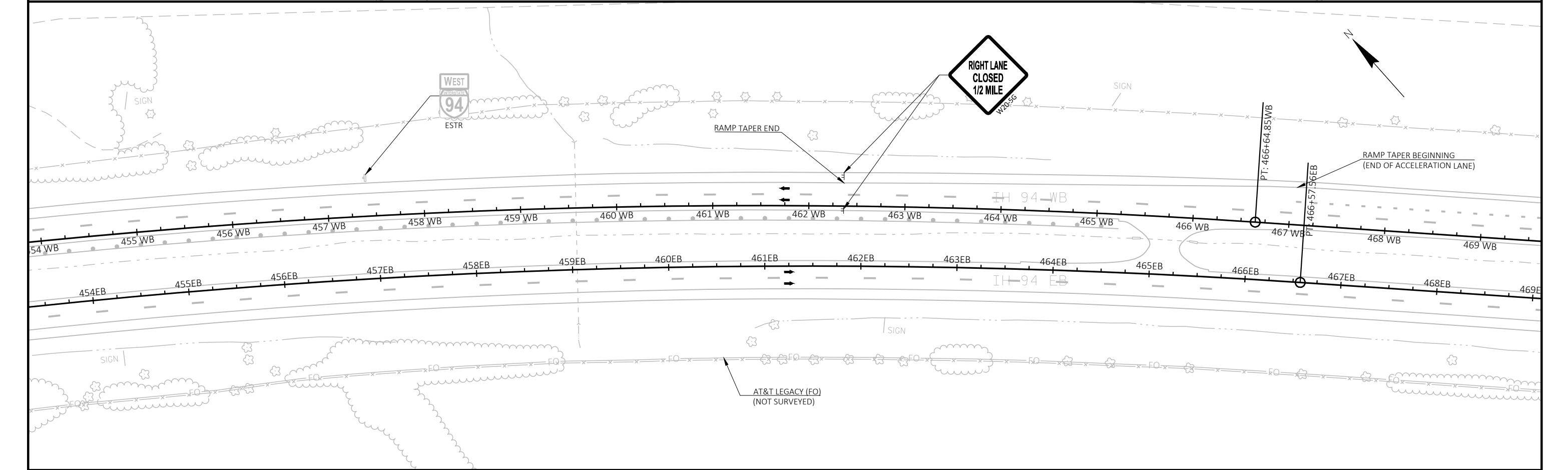
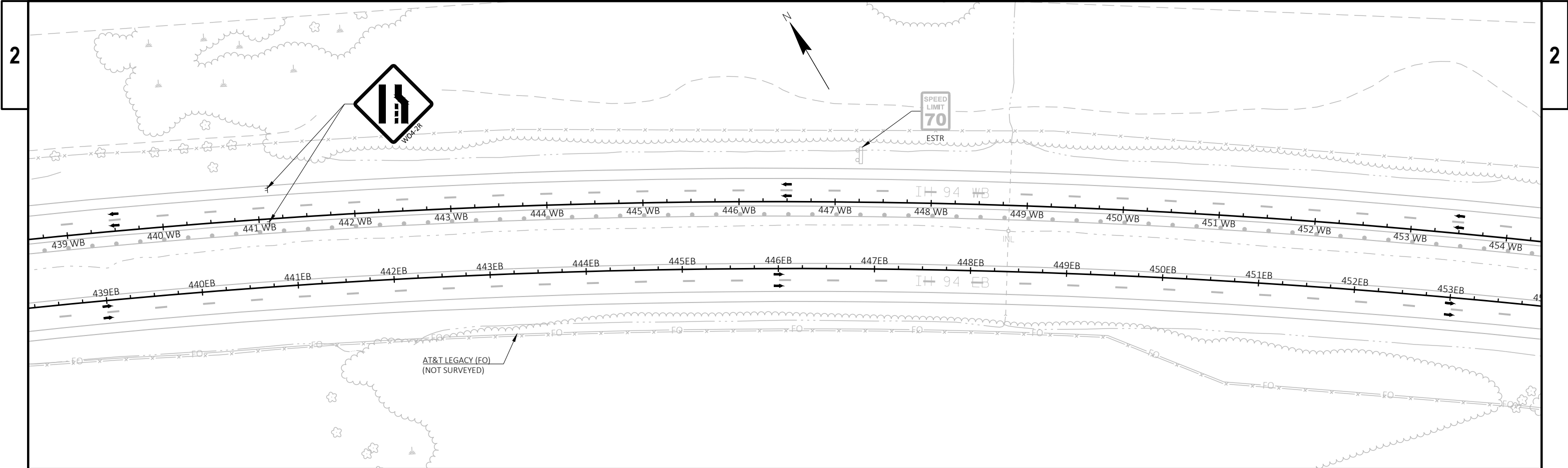
STAGE 4 - IH 94 - LOOKING EAST
(OFF PEAK HOUR OPERATIONS)

CONSTRUCTION AND TRAFFIC CONTROL

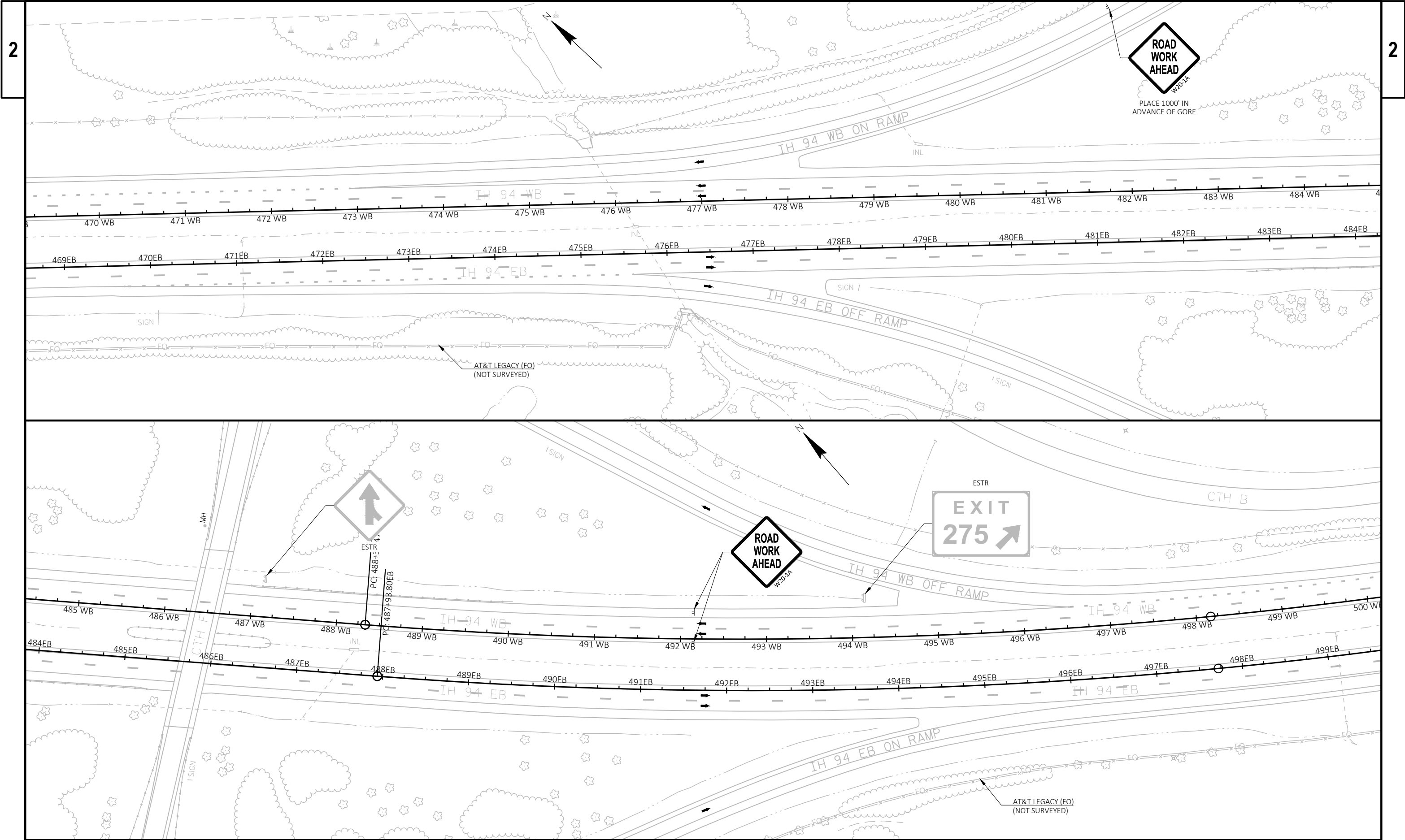
CLOSE THE EASTBOUND OUTSIDE TRAVEL LANE. MAINTAIN TWO TRAVEL LANES WESTBOUND.
PERFORM WORK OPERATIONS LOCATED SOUTH OF THE EASTBOUND CENTERLINE AS SHOWN IN THE STRUCTURE PLANS.
REOPEN THE EASTBOUND OUTSIDE TRAVEL LANE DURING THE PEAK HOURS.



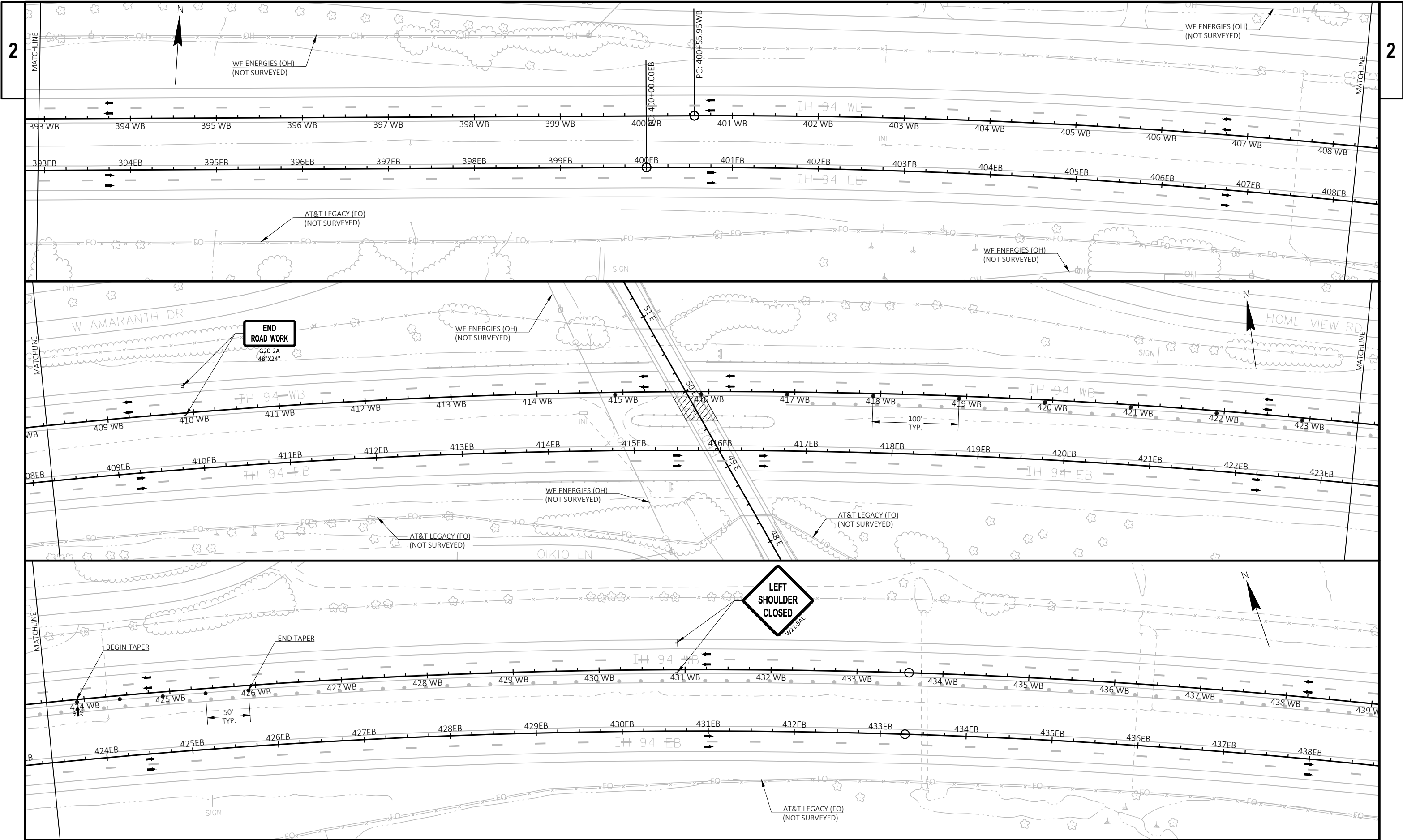
PROJECT NO: 1067-01-62	HWY: IH 94	COUNTY: JEFFERSON	TRAFFIC CONTROL - STAGE 1 (IH 94)	SHEET	E
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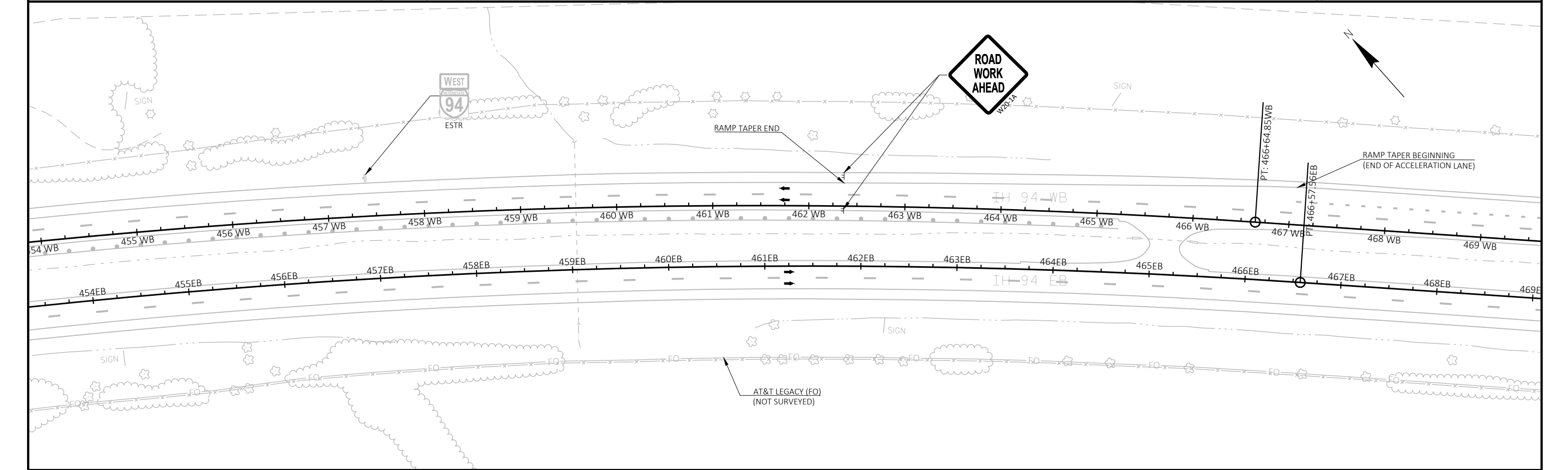
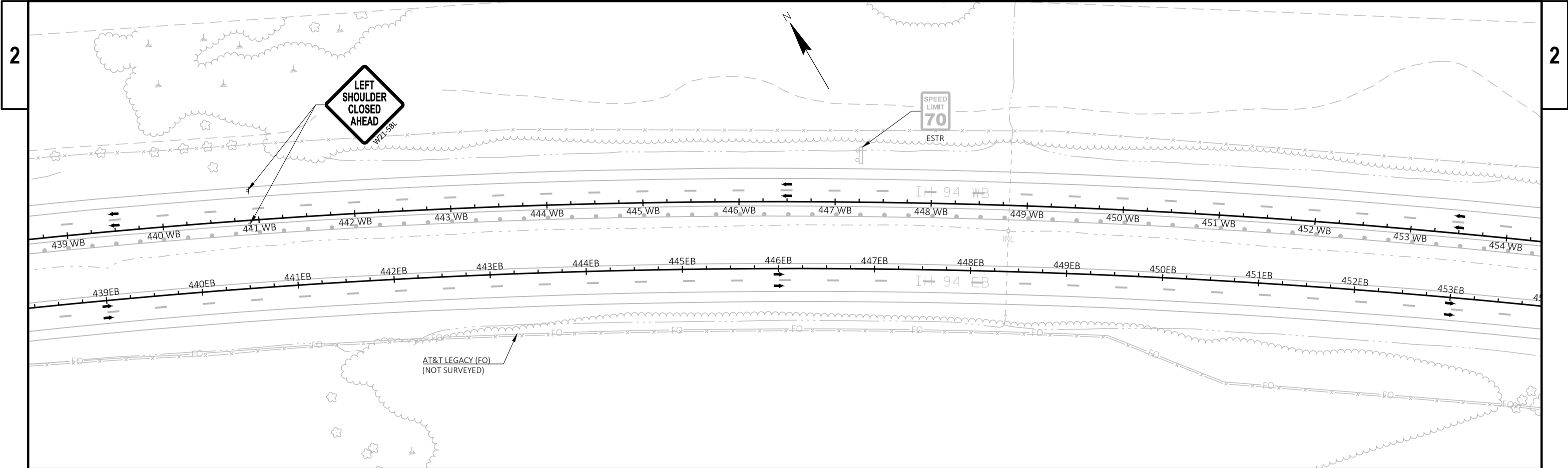
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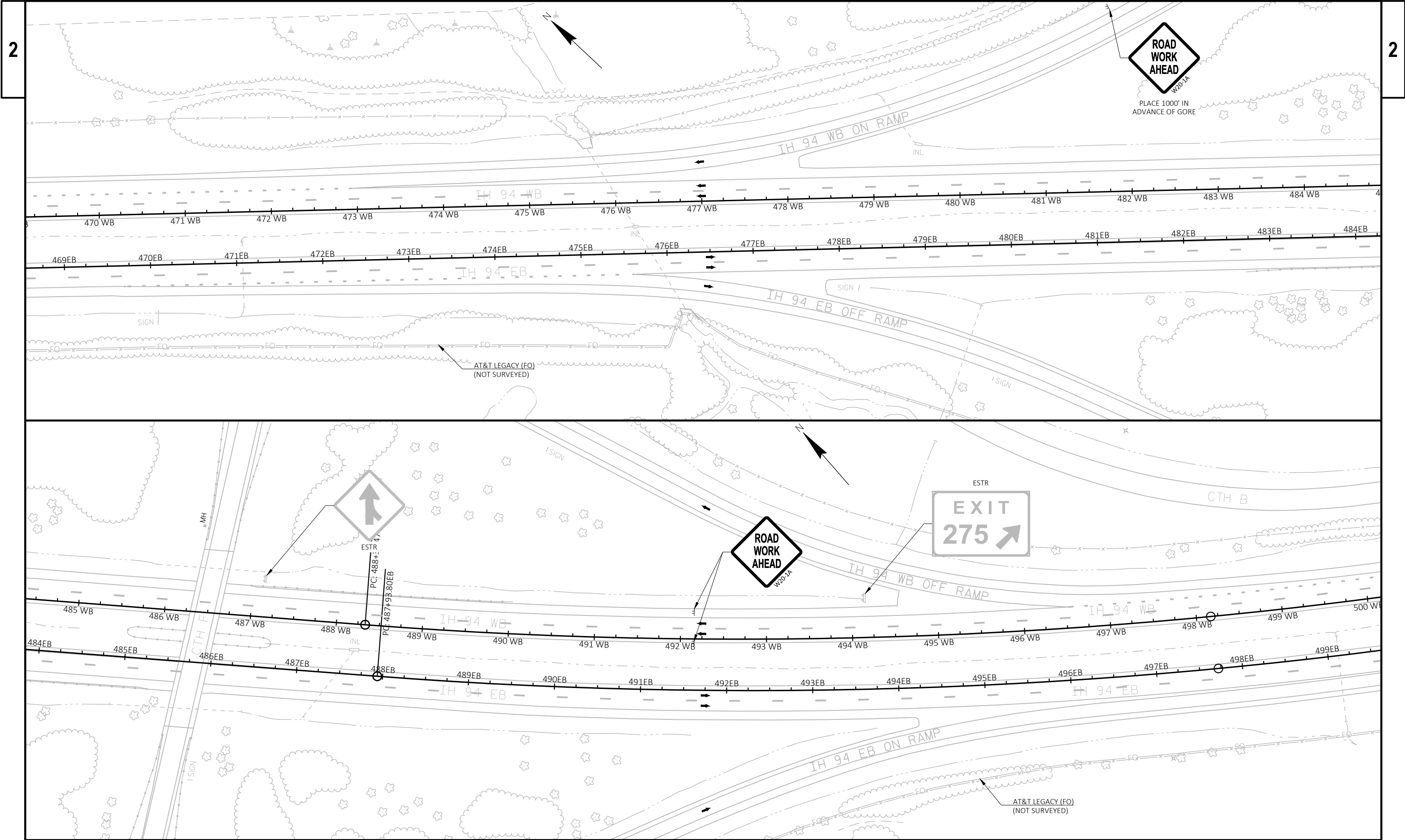
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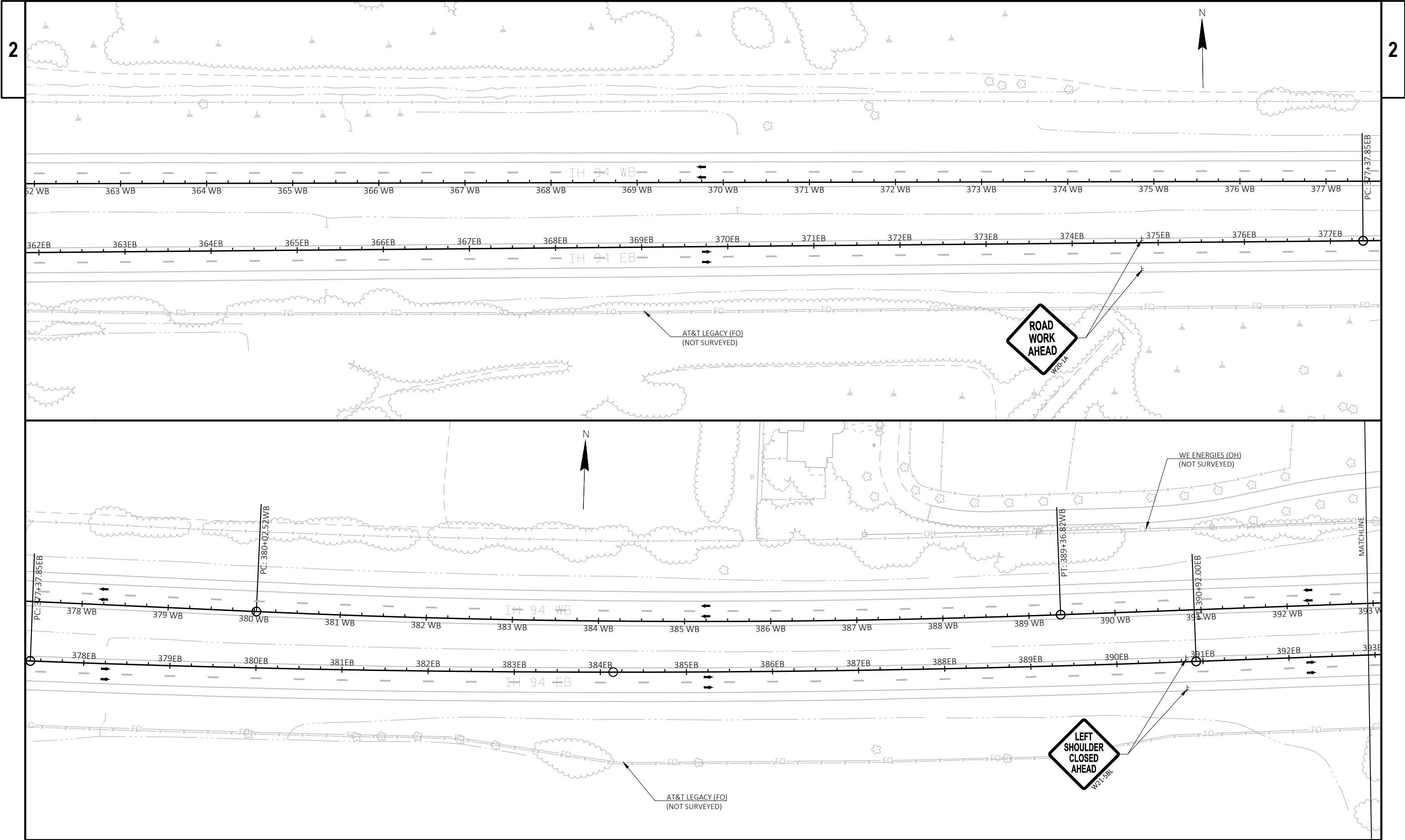
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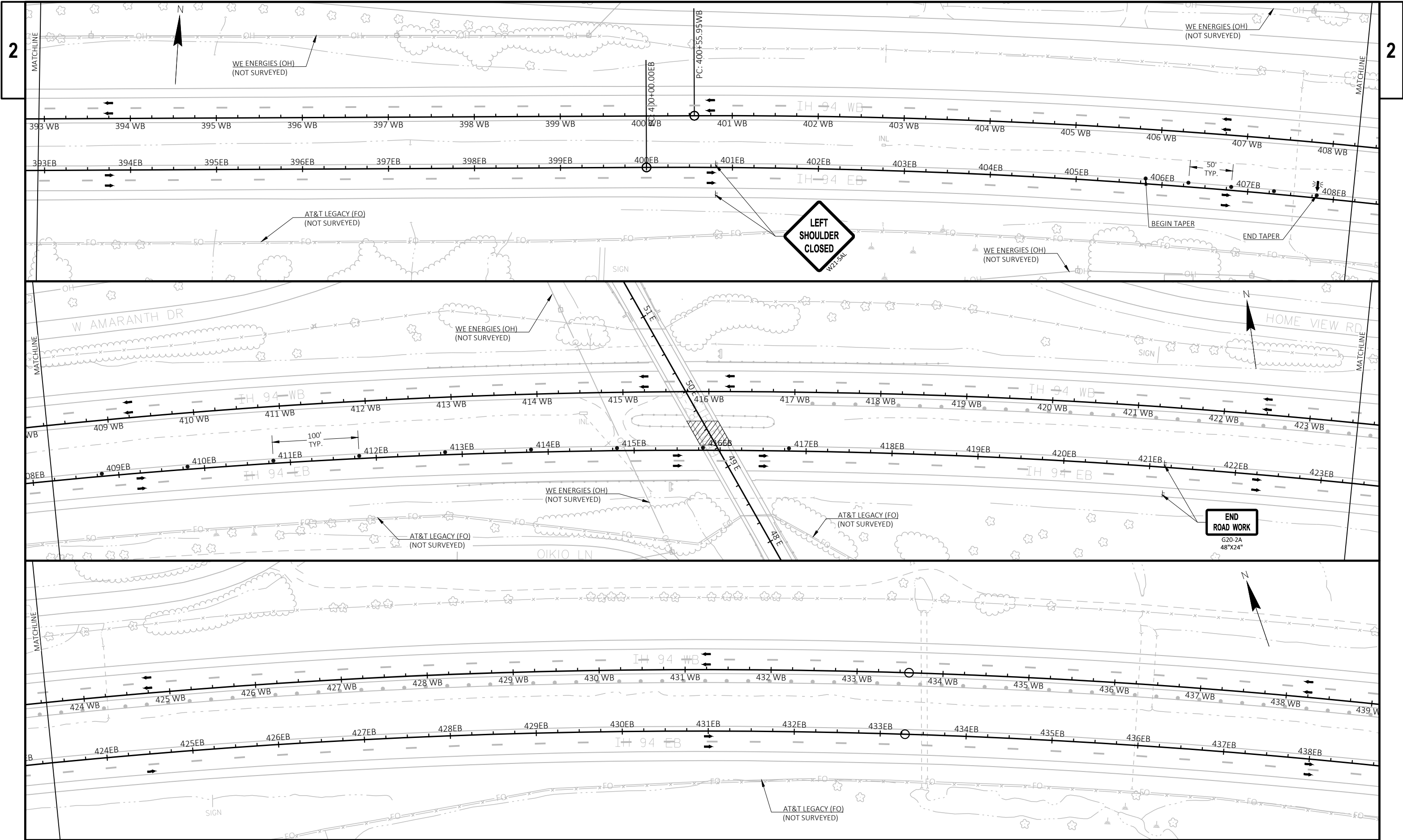
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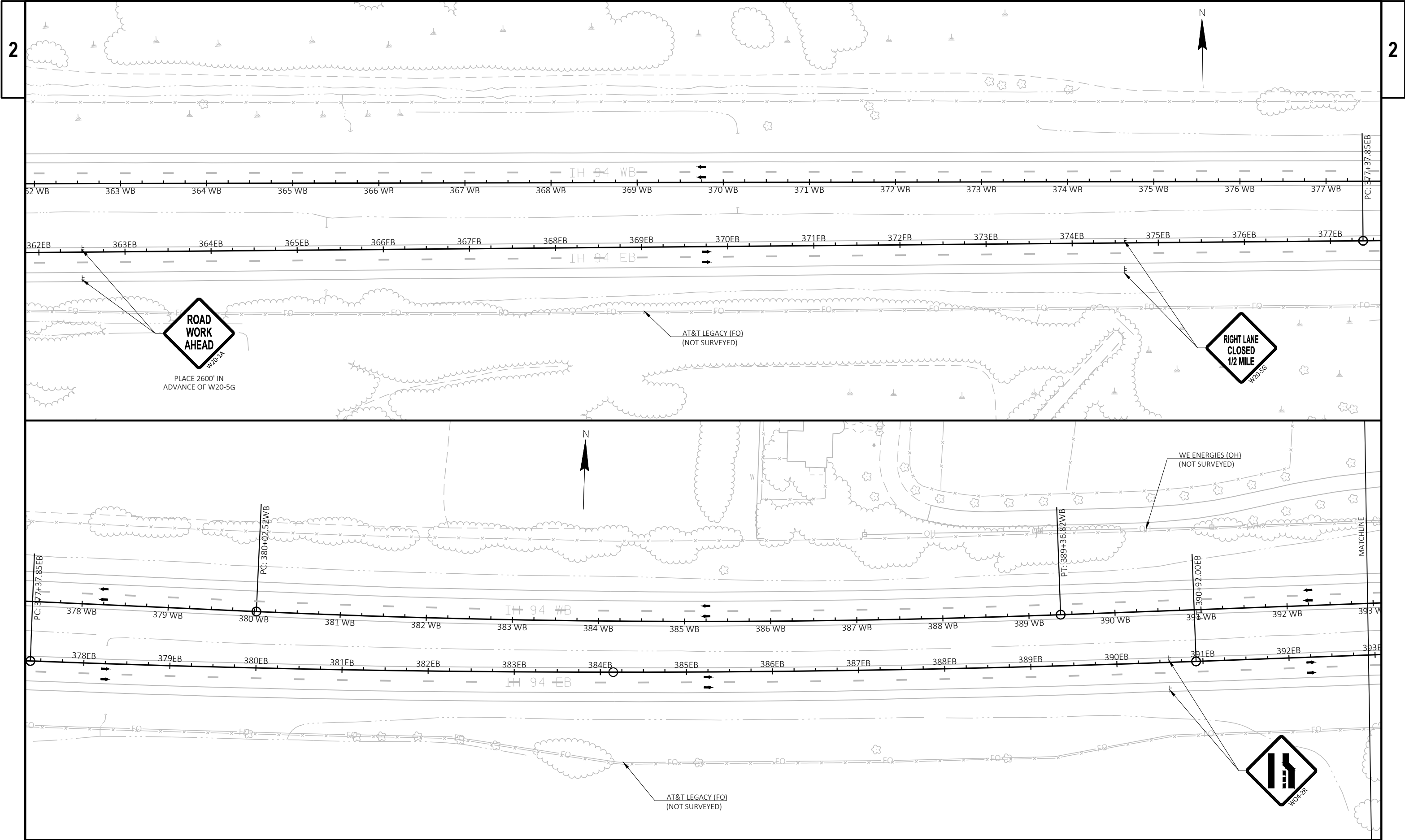
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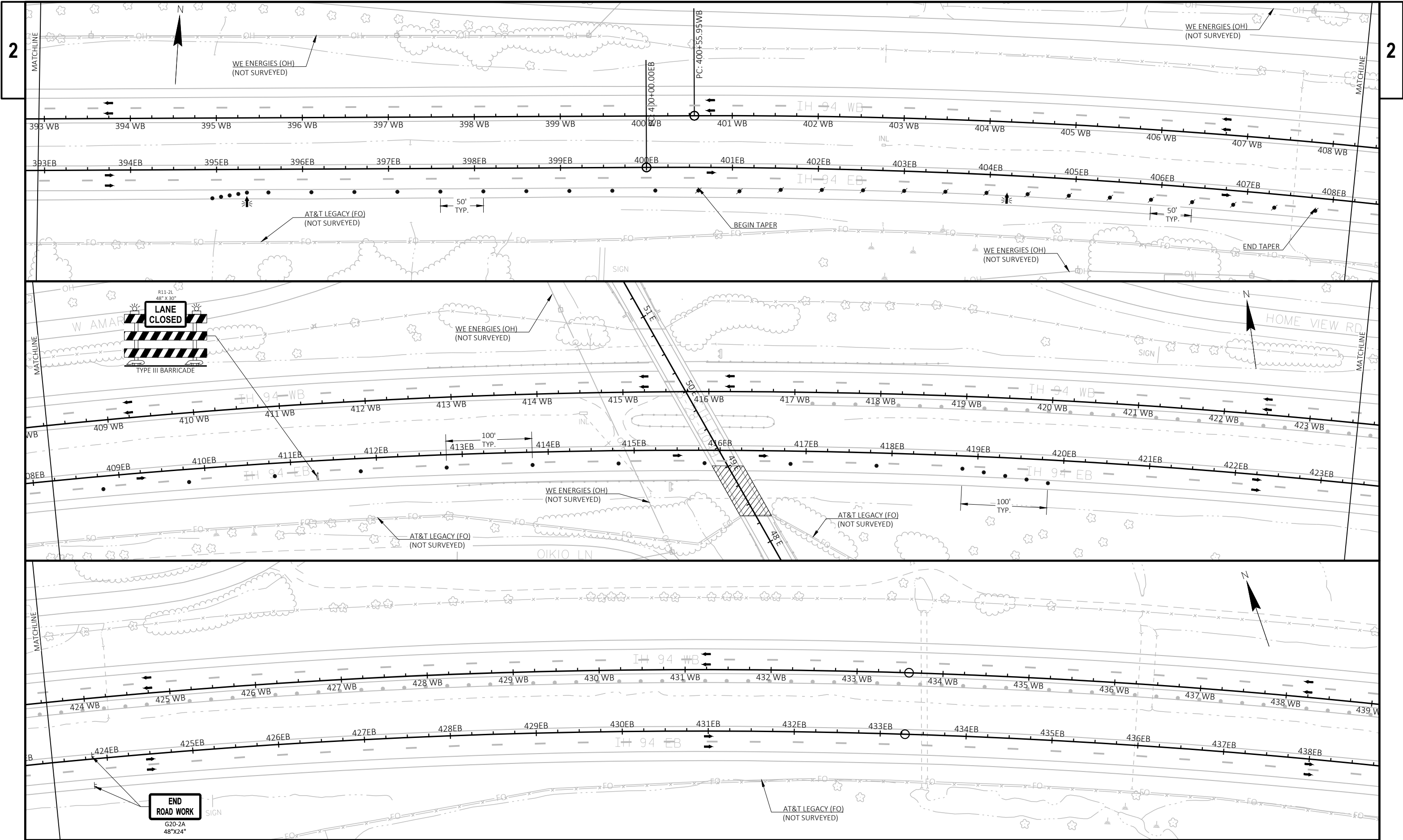
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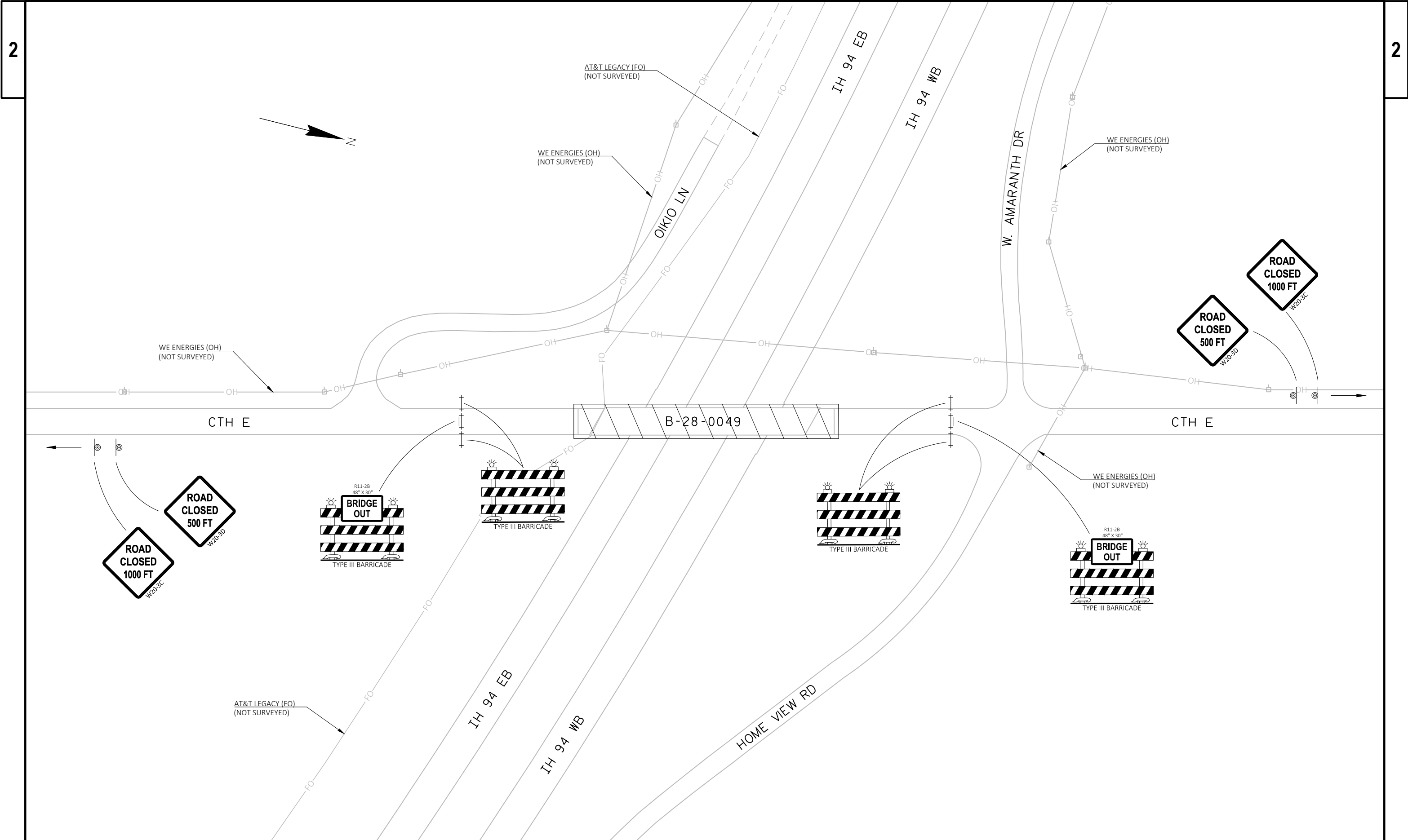
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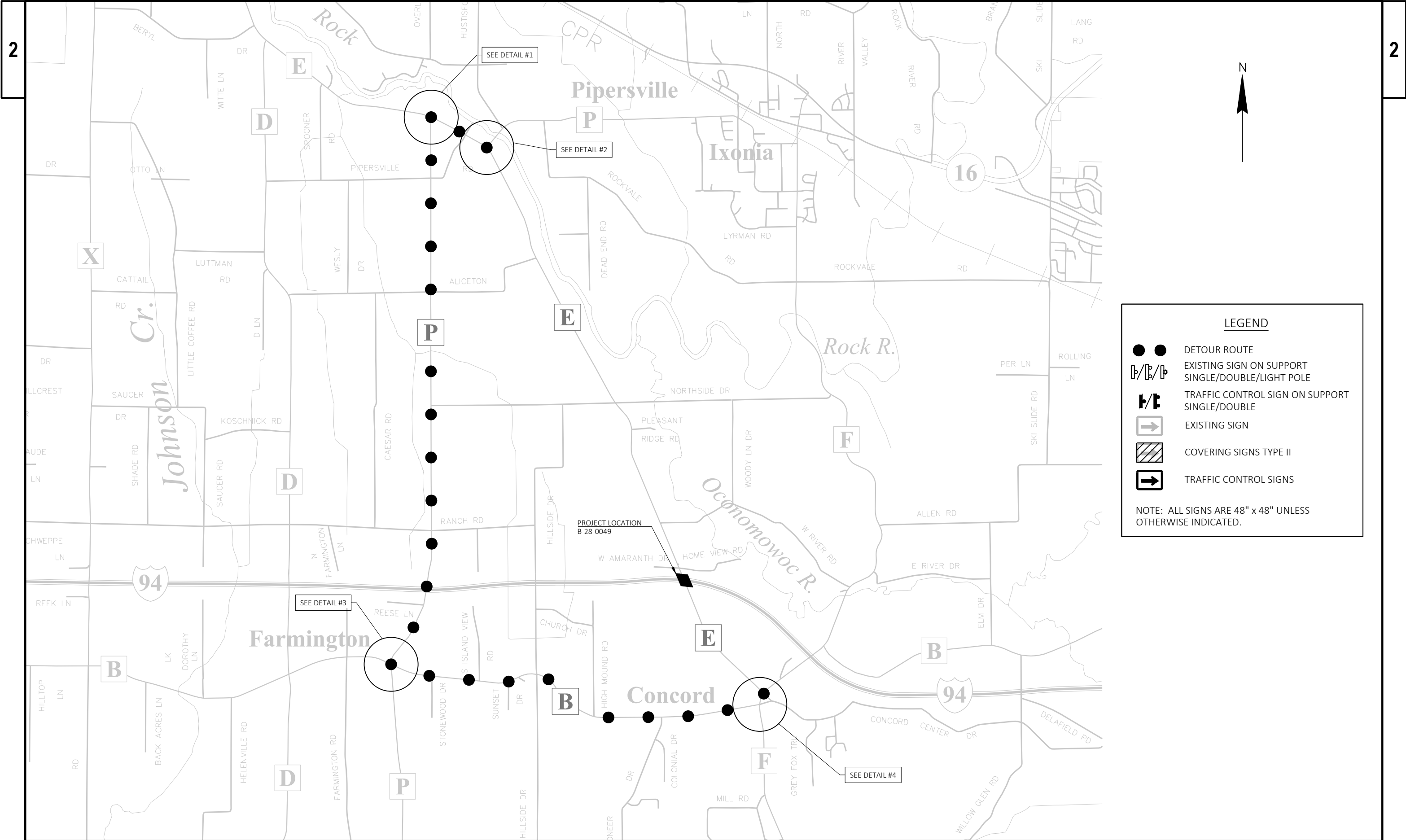
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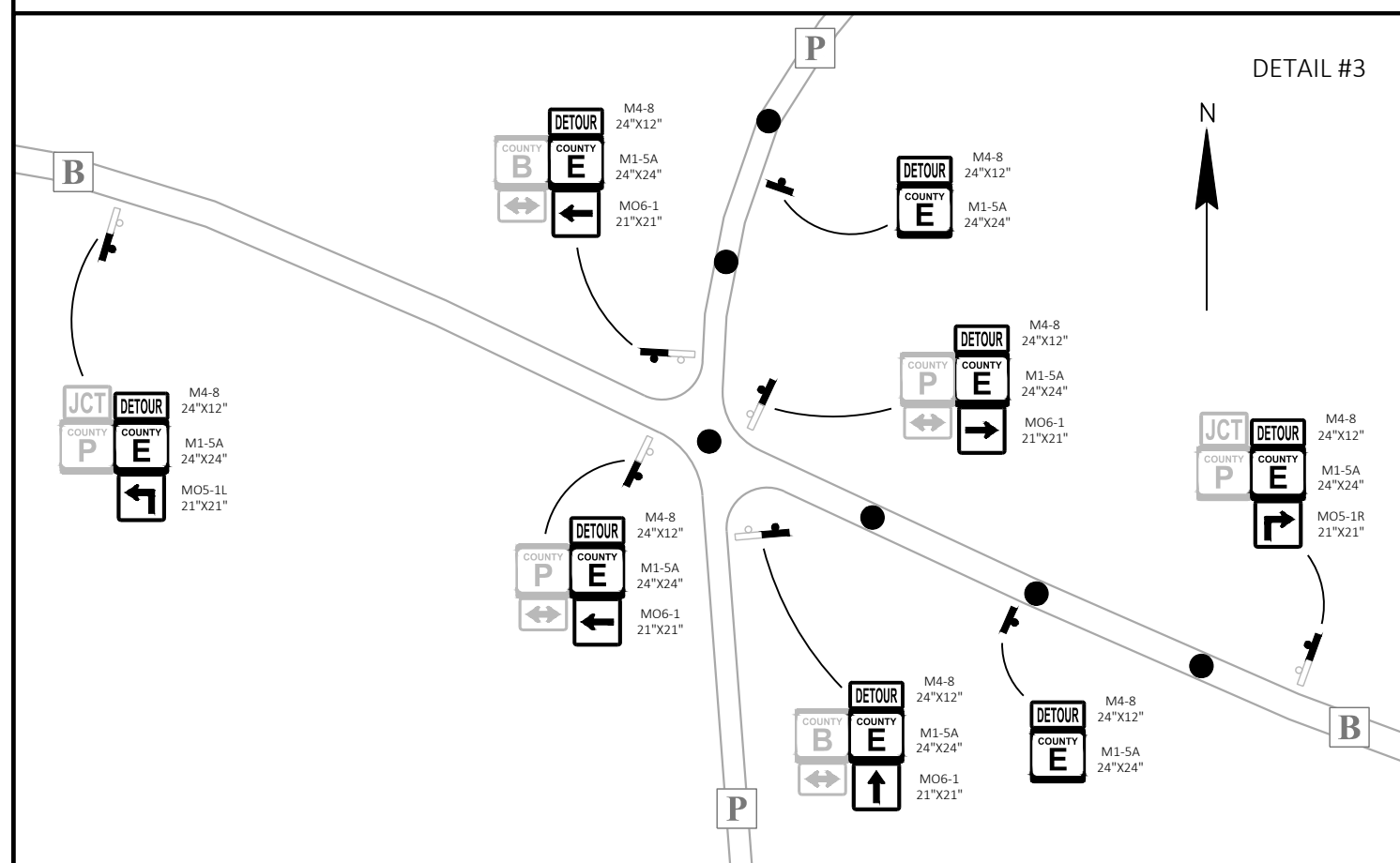
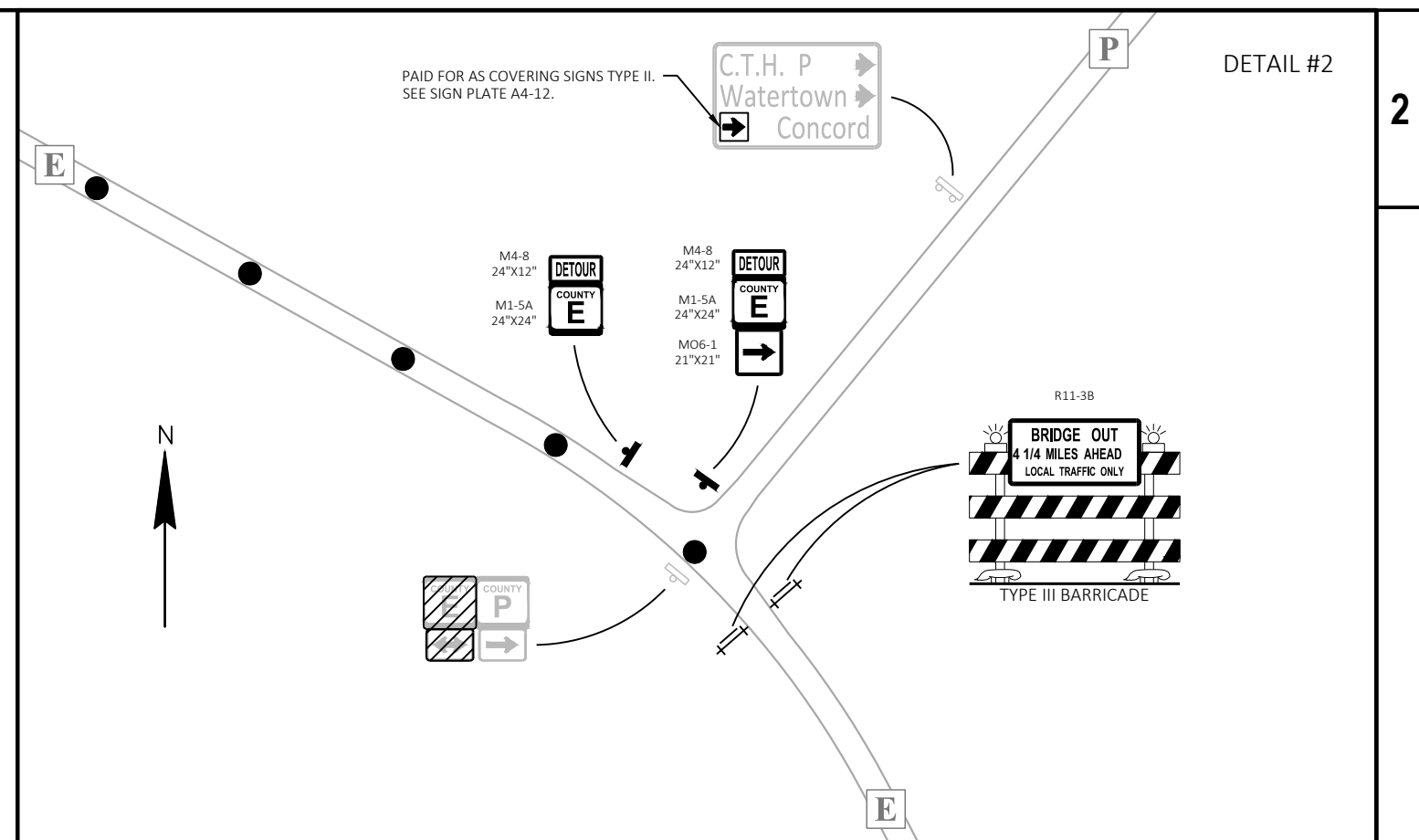
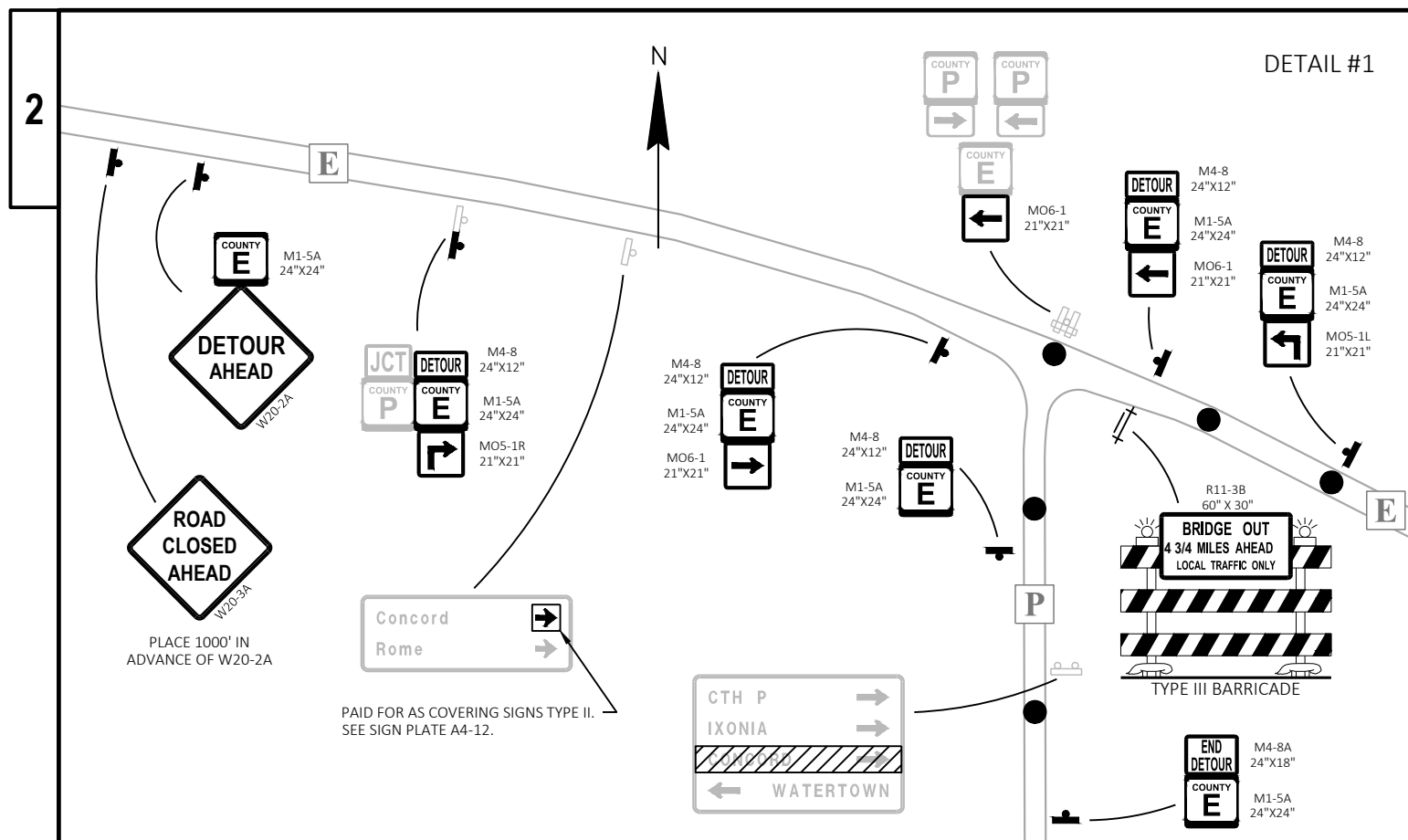


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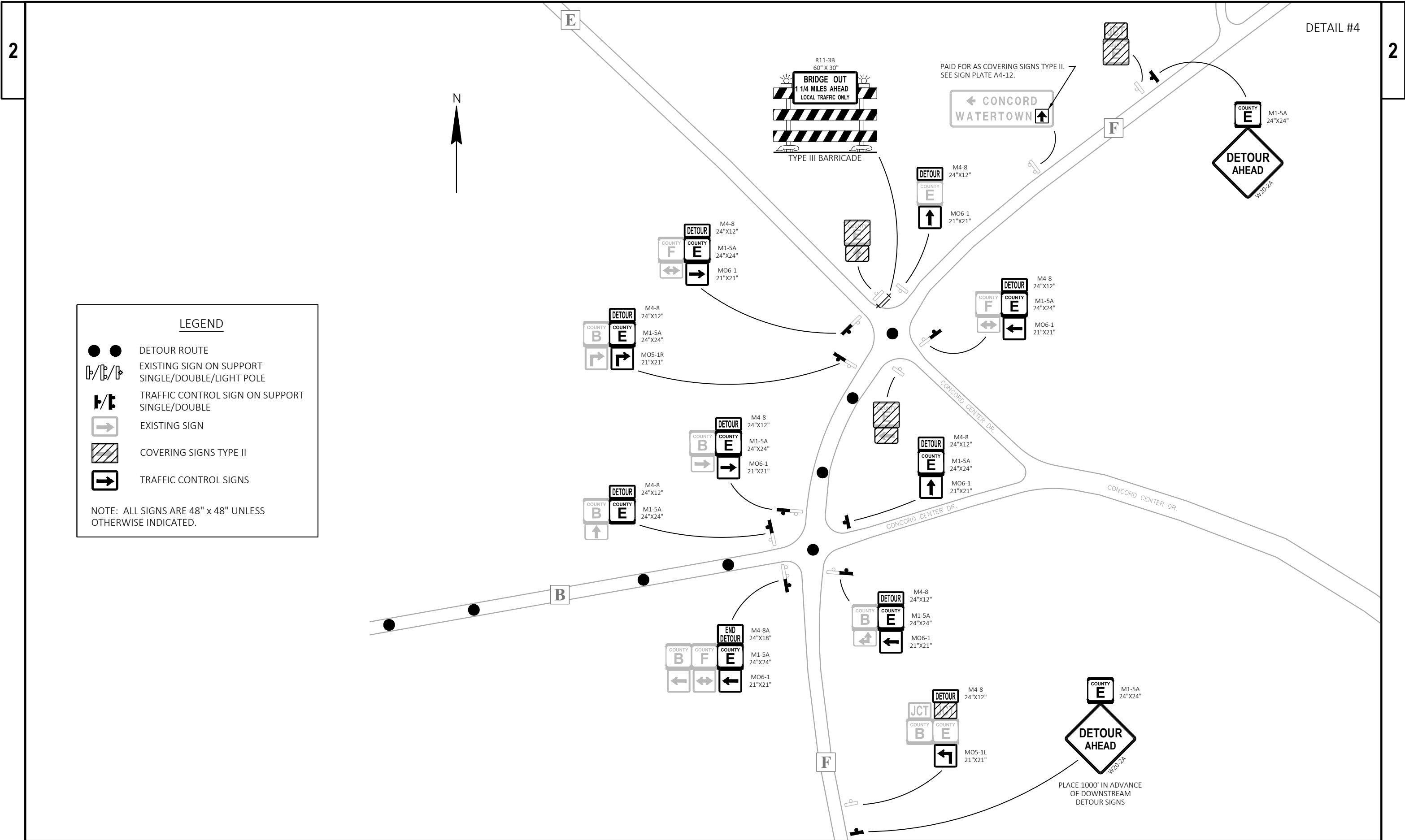


PROJECT NO: 1067-01-62	HWY: CTH E	COUNTY: JEFFERSON	TRAFFIC CONTROL - STRUCTURE B-28-0049 (CTH E)	SHEET	E
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LEGEND	
	DETOUR ROUTE
	EXISTING SIGN ON SUPPORT SINGLE/DOUBLE/LIGHT POLE
	TRAFFIC CONTROL SIGN ON SUPPORT SINGLE/DOUBLE
	EXISTING SIGN
	COVERING SIGNS TYPE II
	TRAFFIC CONTROL SIGNS
NOTE: ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE INDICATED.	



FINISHING ROADWAY (01. 1067-01-62)

213.0100.01		
CATEGORY	LOCATION	EACH
0010	PROJECT AREA	1
TOTAL 0010		1

MOBILIZATION

619.1000 MOBILIZATION		
CATEGORY	LOCATION	EACH
0010	PROJECT AREA	1
TOTAL 0010		1

FIELD OFFICE TYPE B

642.5001		
CATEGORY	LOCATION	EACH
0010	PROJECT AREA	1
TOTAL 0010		1

TRAFFIC CONTROL

643.5000		
CATEGORY	LOCATION	EACH
0010	PROJECT AREA	1
TOTAL 0010		1

TRAFFIC CONTROL AND DETOUR

			643.0300		643.0420		643.0705		643.0715		643.0800		643.0900		643.0920		643.1050		
			TRAFFIC		TRAFFIC		TRAFFIC		TRAFFIC		TRAFFIC		TRAFFIC		TRAFFIC		TRAFFIC		
			CONTROL		CONTROL		CONTROL		CONTROL		CONTROL		CONTROL		CONTROL		CONTROL		
			DRUMS		BARRICADES		WARNING		WARNING		ARROW		SIGNS		COVERING		SIGNS		
					TYPE III		LIGHTS		LIGHTS		BOARDS				SIGNS		PCMS		
							TYPE A		TYPE C						TYPE II				
CATEGORY	LOCATION	STAGE	DAYS*	EACH*	DAY	EACH*	DAY	EACH*	DAY	EACH*	DAY	EACH*	DAY	EACH*	DAY	EACH**	EACH*	DAY	
0010	IH 94	PCMS	7	20	140	-	-	-	-	-	-	-	-	-	-	-	4	28	
0010	IH 94	STAGE 1	1	46	46	1	1	2	2	16	16	2	2	10	10	-	-	-	
0010	IH 94	STAGE 2	1	14	14	-	-	-	-	-	-	1	1	11	11	-	-	-	
0010	IH 94	STAGE 3	1	14	14	-	-	-	-	-	-	1	1	8	8	-	-	-	
0010	IH 94	STAGE 4	1	46	46	1	1	2	2	16	16	2	2	9	9	-	-	-	
SUBTOTAL 0010					260		2		4		32		6		38		0		28
0010	CTH E	PCMS	7	10	70	-	-	-	-	-	-	-	-	-	-	-	2	14	
0010	CTH E	CLOSURE	4	-	-	10	40	20	80	-	-	-	-	11	44	-	-	-	
SUBTOTAL 0010					70		40		80		0		0		44		0		14
0010	CTH E	DETAIL #1	4	-	-	1	4	2	8	-	-	-	-	21	84	2	-	-	
0010	CTH E	DETAIL #2	4	-	-	2	8	4	16	-	-	-	-	7	28	2	-	-	
0010	CTH E	DETAIL #3	4	-	-	-	-	-	-	-	-	-	-	22	88	-	-	-	
0010	CTH E	DETAIL #4	4	-	-	1	4	2	8	-	-	-	-	32	128	5	-	-	
SUBTOTAL 0010					0		16		32		0		0		328		9		0
TOTAL 0010					330		58		116		32		6		410		9		42

*FOR INFORMATIONAL PURPOSES ONLY
**ONE CYCLE BETWEEN STAGES 1 AND 2

PAVEMENT MARKING ITEMS

		646.1020	646.9000	
		MARKING LINE	MARKING REMOVAL	
		EPOXY 4-INCH	LINE 4-INCH	
		YELLOW	WHITE	
CATEGORY	LOCATION	LF	LF	LF
0010	CTH E - LT	300	300	600
0010	CTH E - RT	300	300	600
SUBTOTAL 0010		600	600	1,200
TOTAL 0010		1,200		1,200



(LOOKING SOUTH)

(#) INDICATES GIRDER NUMBER



POLYMER OVERLAY TRANSITIONAL OVERLAY ON DECK AT EXPANSION JOINT
(REMOVAL AND OVERLAY THICKNESS NOT TO SCALE)

1. GENERAL PLAN
2. QUANTITIES

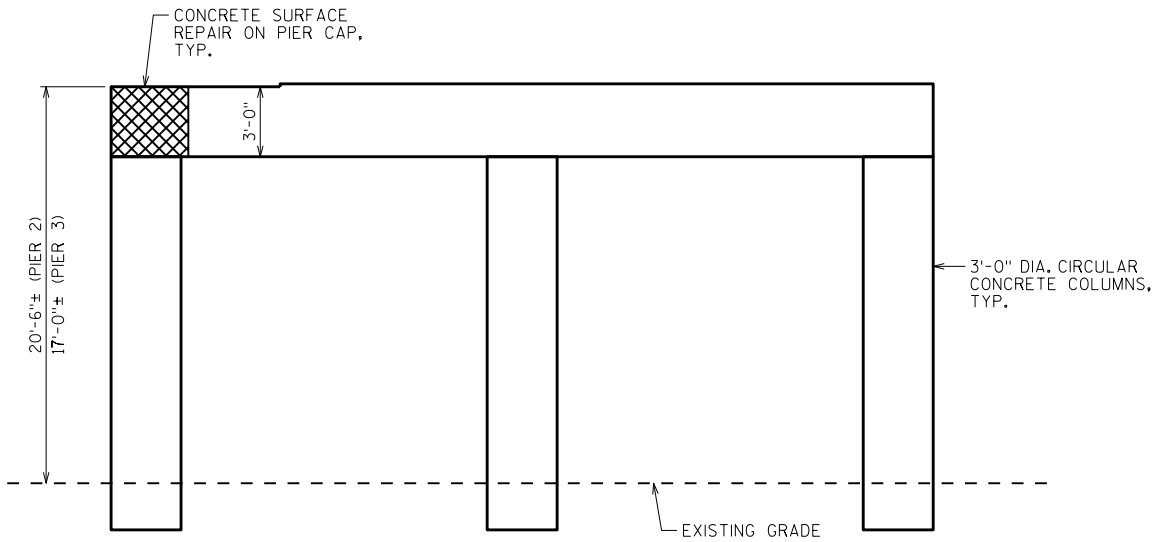
ALEXANDER CRABTREE (608) 266-3686
LAURA SHADEWALD (608) 267-9592

SEE ROADWAY PLANS FOR INTERSTATE TRAFFIC CONTROL REQUIREMENTS.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER.	SOUTH ABUT.	PIER 1	PIER 2	PIER 3	NORTH ABUT.	TOTALS
502.3210	PIGMENTED SURFACE SEALER	SY	201	9	—	—	—	9	219
509.1500	CONCRETE SURFACE REPAIR	SF	—	—	—	30	20	—	50
509.5100.S	POLYMER OVERLAY	SY	832	—	—	—	—	—	832
509.9050.S	CLEANING PARAPETS	LF	499	20	—	—	—	20	539
* 517.3001.S	STRUCTURE OVERCOATING CLEANING AND PRIMING B-28-49	EACH	1	—	—	—	—	—	1
517.4001.S	CONTAINMENT AND COLLECTION OF WASTE MATERIAL B-28-49	EACH	1	—	—	—	—	—	1
517.6001.S	PORTABLE DECONTAMINATION FACILITY	EACH	1	—	—	—	—	—	1
SPV.0060	CLEANING AND PAINTING BEARINGS	EACH	—	4	—	—	—	4	8
	NON-BID ITEMS								
	BRIDGE SEAT PROTECTION	LS	—	—	—	—	—	—	1

* ESTIMATED PAINTING AREA IS 1,300 SF. (AREA INCLUDES 6 FEET OF GIRDER LENGTH AT ALL GIRDER ENDS & ALL SPLICE CONNECTION LOCATIONS)



PIER SURFACE REPAIRS
(LOOKING NORTH)

SURFACE REPAIR NOTES

SURFACE REPAIR DETAIL DEPICTS THE GENERAL LOCATION OF REPAIR, AND MAY NOT BE ALL INCLUSIVE. QUANTITIES SHOWN IN ABOVE TABLE ARE APPROXIMATE. ADDITIONAL REPAIRS MAY BE REQUIRED DURING CONSTRUCTION AND SHOULD BE PERFORMED AS DIRECTED BY FIELD ENGINEER.

ALL SURFACE REPAIR AREAS SHALL BE DEFINED BY 1/2" MINIMUM DEEP SAWCUT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-28-49			
		DRAWN BY	PLANS CK'D. DLM
		ARC	
QUANTITIES		SHEET 2	

SCALE = 12:00