

### TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	TOTAL
636.0100	SIGN SUPPORTS CONCRETE MASONRY	CY	
636.1500	SIGN SUPPORTS STEEL COATED REINFORCEMENT HS	LB	
641.1200.700	SIGN BRIDGE CANTILEVERED S-13-507	LS	

### FOUNDATION DATA

ALLOWABLE END BEARING PRESSURE = 2 TONS/SO.FT.

# **DESIGN DATA**

SIGN STRUCTURE DESIGN IS BASED ON THE FOLLOWING:

SIGN AREA = 264 SO. FEET MAX. SIGN DEPTH = 12.5 FEET

THE WEIGHT OF ADDITIONAL SIGN PANEL AND BRACKETS IS EQUIVALENT TO 3.0 PSF ASSUMED EVENLY DISTRIBUTED TO SIGN AREA.

DESIGNED ACCORDING TO THE 6th EDITION AND INTERIM REVISIONS OF AASHTO "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS'.

DEAD LOAD = 3 PSF OF SIGN, WT. OF SUPPORTING STRUCTURE

ICE LOAD = 3 PSF TO ONE FACE OF SIGN AND AROUND SURFACE OF MEMBERS. WIND PRESSURE = 90 MPH (3-SECOND GUST) TO SIGN AREA AND EXPOSED MEMBERS. FATIGUE - NOT APPLICABLE WIND COMPONENTS

TRANSVERSE NORMAL COMBINATION I COMBINATION 2

% OF ALLOWABLE STRESS GROUP LOADS 100

I. DEAD 2. DEAD + WIND 133 3. DEAD + ICE + 1/2(WIND).

•MIN. VALUE OF 25 PSF FOR GROUP 3.

#### MATERIAL PROPERTIES

CONCRETE MASONRY f'c = 3,500 p.s.i. HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60)\_  $_{-}$ fy = 60,000 p.s.i. fy = 42,000 p.s.i. \*\* COLUMNS & CHORD PIPES (API 5L, GRADE X42, PSL-2)\_ STRUCTURAL ANGLES, PLATES, & BARS (ASTM A709, GRADE 36).  $_{-}$ fy = 36,000 p.s.i. ANCHOR RODS (ASTM F1554, GRADE 55)
HEAVY HEX NUTS (ASTM A563A), WASHERS (ASTM F436) HIGH STRENGTH BOLTS (ASTM A325) \_fy = 55,000 p.s.i. \_fy = 92,000 p.s.i.

STRUCTURAL MEMBERS GALVANIZED (ASTM A123) HARDWARE GALVANIZED (ASTM A153, CLASS C)

.. AN ALTERNATE MATERIAL MAY BE SUBSTITUTED, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION. SEE SECTION 39.3 IN THE BRIDE MANUAL FOR ACCEPTABLE MATERIAL.

## TRAFFIC DATA

A.A.D.T. = 23,525 (2021) A.A.D.T. = 27,900 (2040) R.D.S. = 70 M.P.H.

PROFILE GRADE LINE (I-39 XSB)

BENCH MARK:

BM 755B - NE BOLT ON SIGN BASE STA. 1163'XSB'+82.7, 976.2-FT. LT EL. 870.22

## GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ALTERNATE DESIGNS ARE NOT ALLOWED.

SIGN BRIDGE IDENTIFICATION PLAQUE SHALL BE INCIDENTAL TO "SIGN BRIDGE STRUCTURE S-I3-507".

ALL H.S. BOLTED CONNECTIONS SHALL BE MADE WITH 34" DIA. A325

FIELD CONNECTIONS SHALL BE INSTALLED WITH DTI WASHERS.

ALL STRUCTURAL STEEL MEMBERS, PLATES, ANCHOR RODS, HS. BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED PER SECTION 641 OF THE WISDOT STANDARD SPECIFICATIONS.

WELD TEST AS PER AWS D1.1.

SIGNS OR BLANKS SHALL BE INSTALLED ON TRUSS AT THE TIME OF ERECTION. BLANKS SHALL BE  $\frac{1}{4}$  THE LENGTH OF THE BRIDGE, 2'-O" DEEPER THAN  $\stackrel{\frown}{\mathbb{Q}}$  TO  $\stackrel{\frown}{\mathbb{Q}}$  OF CHORDS. SIGNS SHALL BE AS DESIGNATED IN PLANS.

THE STRUCTURE MUST BE ASSEMBLED IN THE SHOP TO ASSURE FIT UP PER SECTION 641.33 OF THE WISDOT STANDARD SPECIFICATIONS.

CONTRACTOR SHALL VERIFY DIMENSIONS PRIOR TO FABRICATION OF STRUCTURE.

SEE SIGN PLATE NO. A4-6 OF THE SIGN PLATE MANUAL FOR INSTRUCTION ON CENTERING SIGN VERTICALLY ON TRUSS.

CONTRACTOR SHALL VERIFY UTILITY CONFLICTS PRIOR TO CONSTRUCTION

EXACT LOCATION OF SIGN BRIDGE SHALL BE DETERMINED BY THE REGION TRAFFIC ENGINEER.

LOCATE SIGN PANELS OVER THE APPROXIMATE LANE BASED ON SIGN PANEL ARROWS AND LANE CONFIGURATION.

THE CANTILIEVER SIGN BRIDGE SHALL SUPPORT THE SIGN SHOWN.

BAR STEEL SHALL BE 3" CLEAR UNLESS OTHERWISE NOTED.

BEVEL EXPOSED EDGES OF CONCRETE 1" UNLESS OTHERWISE NOTED.

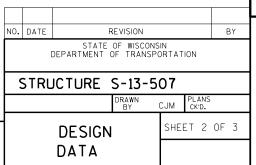
CONTRACTOR SHALL CONFIRM SIGN SUPPORT LOCATIONS PRIOR TO EXCAVATING.

THESE PLANS SHALL BE USED IN CONJUNCTION WITH THE ROADWAY PLANS AND CANTILIEVER SIGN BRIDGE SHOP DRAWINGS.

ELEVATIONS ARE IN FEET UNLESS OTHERWISE SHOWN OR NOTED. ELEVATIONS IN THIS PLAN ARE REFERENCED TO THE NAVD88 DATUM.

CANTILEVER SIGN BRIDGE SHALL BE FABRICATED USING STEEL.

HANDHOLES ARE NOT REQUIRED.



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