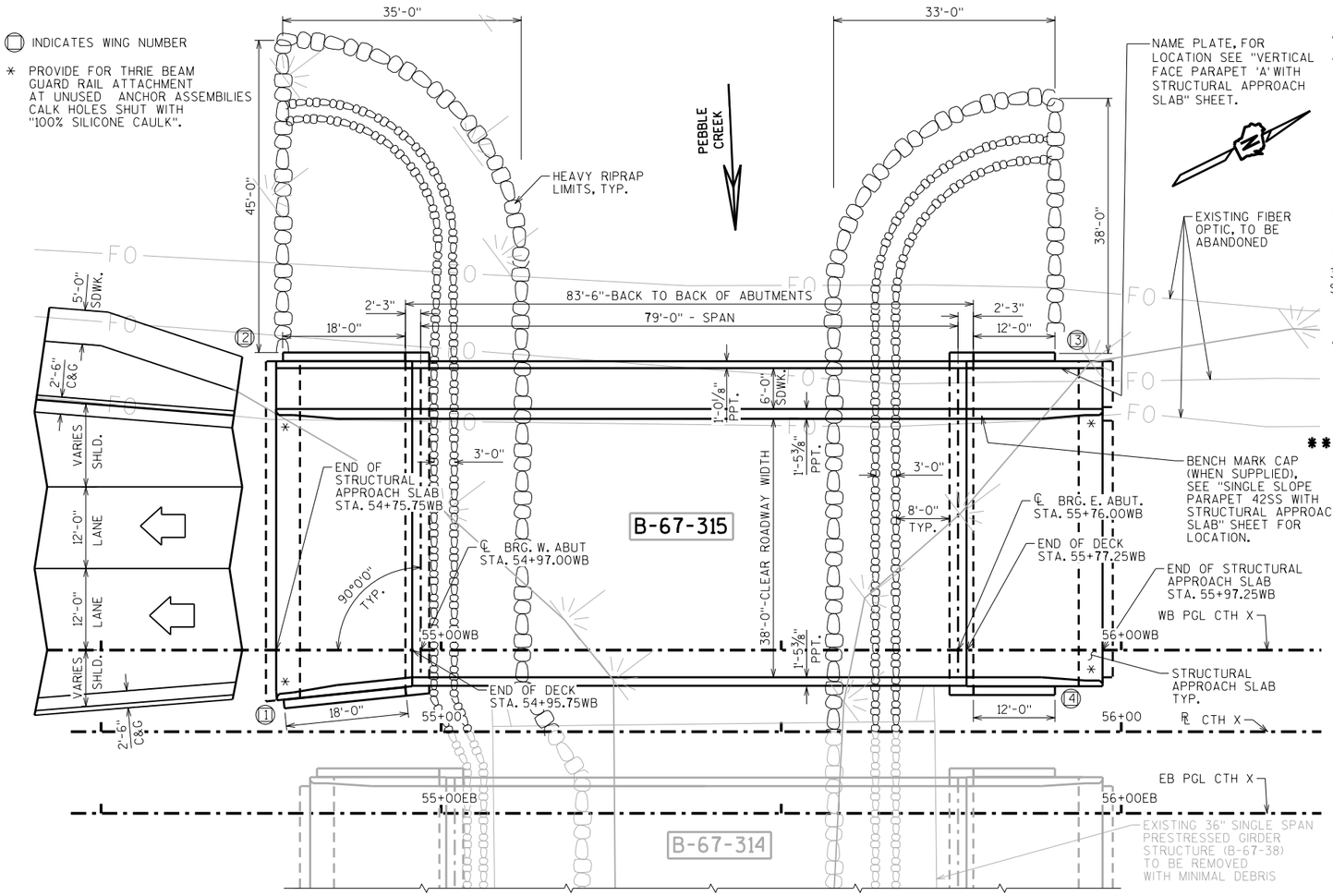
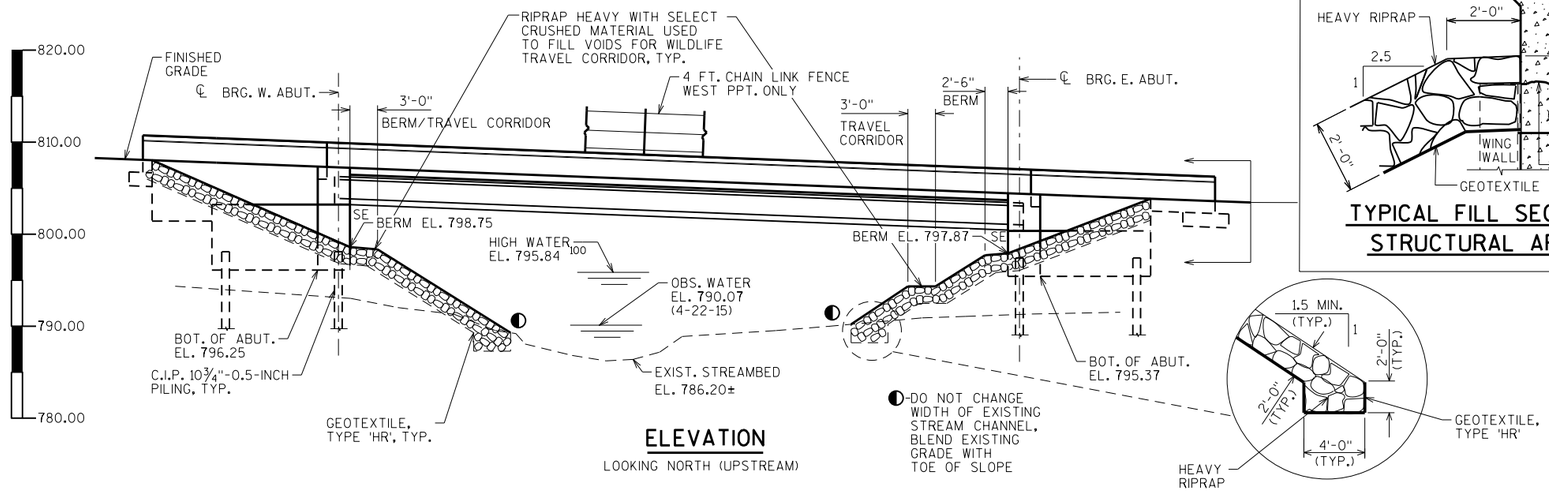
INDICATES WING NUMBER

* PROVIDE FOR THRIE BEAM GUARD RAIL ATTACHMENT AT UNUSED ANCHOR ASSEMBILIES CALK HOLES SHUT WITH "100% SILICONE CAULK".



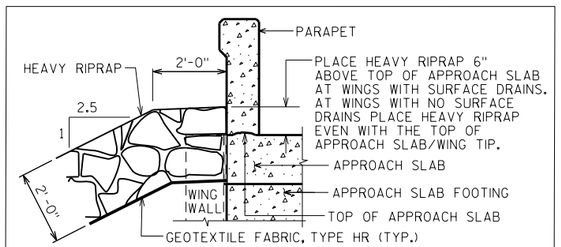
PLAN

SINGLE SPAN 36W" PRESTRESSED GIRDER BRIDGE



ELEVATION

LOOKING NORTH (UPSTREAM)



TYPICAL FILL SECTION AT END OF STRUCTURAL APPROACH SLABS

DESIGN DATA

LIVE LOAD:

DESIGN LOADING; HL-93
INVENTORY RATING FACTOR: RF=1.08
OPERATING RATING FACTOR: RF=1.54
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY SUPERSTRUCTURE ——— f'c = 4,000 P.S.I.
ALL OTHER ——— f'c = 3,500 P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60 ——— fy = 60,000 P.S.I.
36W" PRESTRESSED GIRDERS, CONCRETE MASONRY —— f'c = 8,000 P.S.I.
STRANDS- 0.6" DIA. WITH ULTIMATE TENSILE STRENGTH OF 270,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON 10 3/4" DIA. X 0.500-INCH CIP CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 55'-0" LONG AT WEST ABUTMENT AND 65'-0" LONG AT EAST ABUTMENT. PILE POINTS REQUIRED.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

LIST OF DRAWINGS

STATE PROJECT NUMBER

2788-00-71

TRAFFIC VOLUME

CTH X
A.A.D.T.=18,000 (2037)
R.D.S.=50 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY

Q_{100} =1,710 C.F.S.
VEL. =8.21 F.P.S.
HW.= EL. 795.84
WATERWAY AREA= 208.30 SQ. FT.
DRAINAGE AREA= 17.97 SQ. MI.
ROAD OVERTOPPING = NA
SCOUR CRITICAL CODE = 8

2 YEAR FREQUENCY

Q_2 =764 C.F.S.
$HW._2$= EL. 793.11

STRUCTURE DESIGN CONTACTS:

MAX KULICK (608) 261-6108
AARON BONK (608) 261-0261

NO.	DATE	REVISION	BY

Plans Prepared By WISDOT
BUREAU OF STRUCTURES

ACCEPTED William C. Dreher 6/23/17
CHIEF STRUCTURES DESIGN ENGINEER — DATE

STRUCTURE B-67-315

CTH X (GENESEE RD) WB OVER PEBBLE CREEK

COUNTY	TOWN/~~CITY/VILLAGE~~
WAUKESHA	WAUKESHA

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS

DESIGNED BY	DESIGN CK'D.	DRAWN BY	PLANS CK'D.
MJK/SGN	MSC	MJK	SAD

GENERAL PLAN

SHEET 1 OF 19

I.D. 2788-00-01B

DATE: NOV. 2016

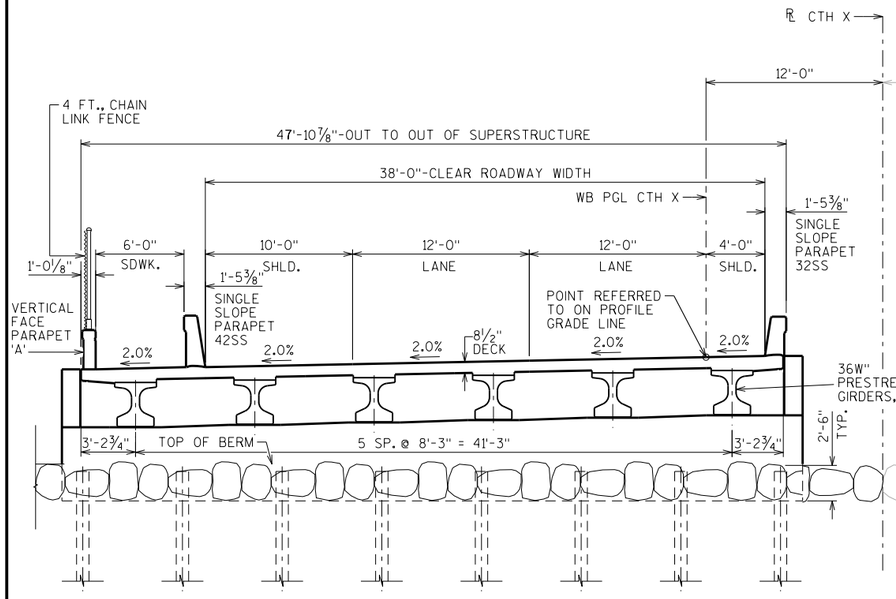
SCALE = 10.0

8

8

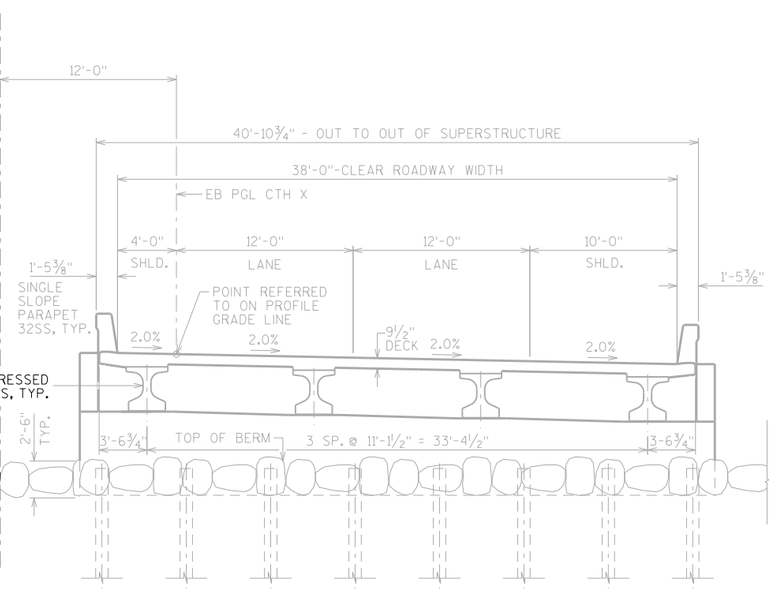
STATE PROJECT NUMBER

2788-00-71



CROSS SECTION THRU ROADWAY B-67-315

LOOKING EAST



CROSS SECTION THRU ROADWAY B-67-314

LOOKING EAST

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-67-315" SHALL BE THE EXISTING GROUNDLINE.

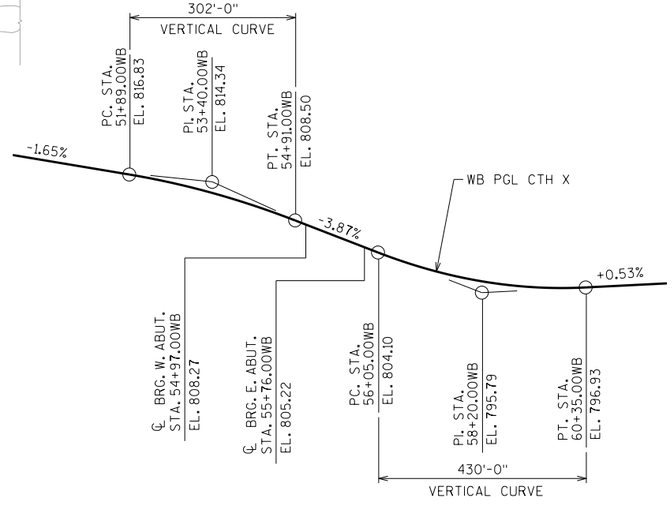
⚠ BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE TOP OF DECK AND STRUCTURAL APPROACH SLAB SURFACES.

PIGMENTED SURFACE SEALER TO BE APPLIED TO THE FRONT FACE AND THE TOP OF THE PARAPET, INCLUDING PARAPETS ON STRUCTURAL APPROACH SLABS.

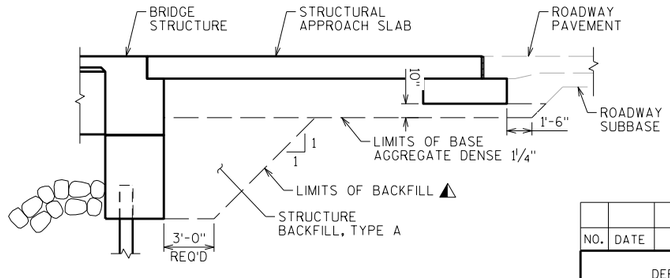
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE FABRIC TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.



WB PROFILE GRADE LINE CTH X

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER.	WEST APPROACH	WEST ABUT.	EAST ABUT.	EAST APPROACH	TOTALS
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-67-315	LS	——	——	——	——	——	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	——	——	206	129	——	335
305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	——	150	——	——	147	297
501.1000.S	ICE HOT WEATHER CONCRETEING	LB	1,373	518	593	413	503	3,400
502.0100	CONCRETE MASONRY BRIDGES	CY	183	69	79	55	67	453
502.3200	PROTECTIVE SURFACE TREATMENT	SY	422	101	——	——	98	621
502.3210	PIGMENTED SURFACE SEALER	SY	139	34	——	——	34	207
503.0137	PRESTRESSED GIRDER TYPE I 36W-INCH	LF	480	——	——	——	——	480
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	——	——	4,500	3,085	——	7,585
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	28,125	12,035	2,880	1,535	11,215	55,790
505.0800.S	BAR STEEL REINFORCEMENT HS STAINLESS STRUCTURES	LB	1,635	——	——	——	——	1,635
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	12	——	——	——	——	12
506.4000	STEEL DIAPHRAGMS B-67-315	EACH	5	——	——	——	——	5
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	——	——	14	14	——	28
550.0500	PILE POINTS	EACH	——	——	13	13	——	26
550.2108	PILING CIP CONCRETE 10 3/4 X 0.50-INCH	LF	——	——	715	845	——	1,560
606.0300	RIPRAP HEAVY	CY	——	——	215	205	——	420
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	——	——	100	100	——	200
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	4	——	——	——	——	4
645.0120	GEOTEXTILE TYPE HR	SY	——	——	325	305	——	630
SPV.0090.01	FENCE CHAIN LINK POLYMER COATED-4-FT.	LF	120	——	——	——	——	120
SPV.0195.XX	SELECT CRUSHED MATERIAL FOR WILDLIFE TRAVEL CORRIDOR	TON	——	——	22	22	——	44
	NON-BID ITEMS							
	FILLER	SIZE	——	——	——	——	——	½", ¾", 1½"



TYPICAL SECTION THRU ABUTMENT

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

CROSS SECTION & QUANTITIES

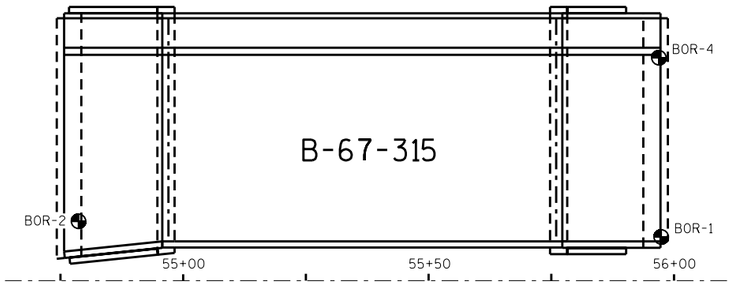
SHEET 2

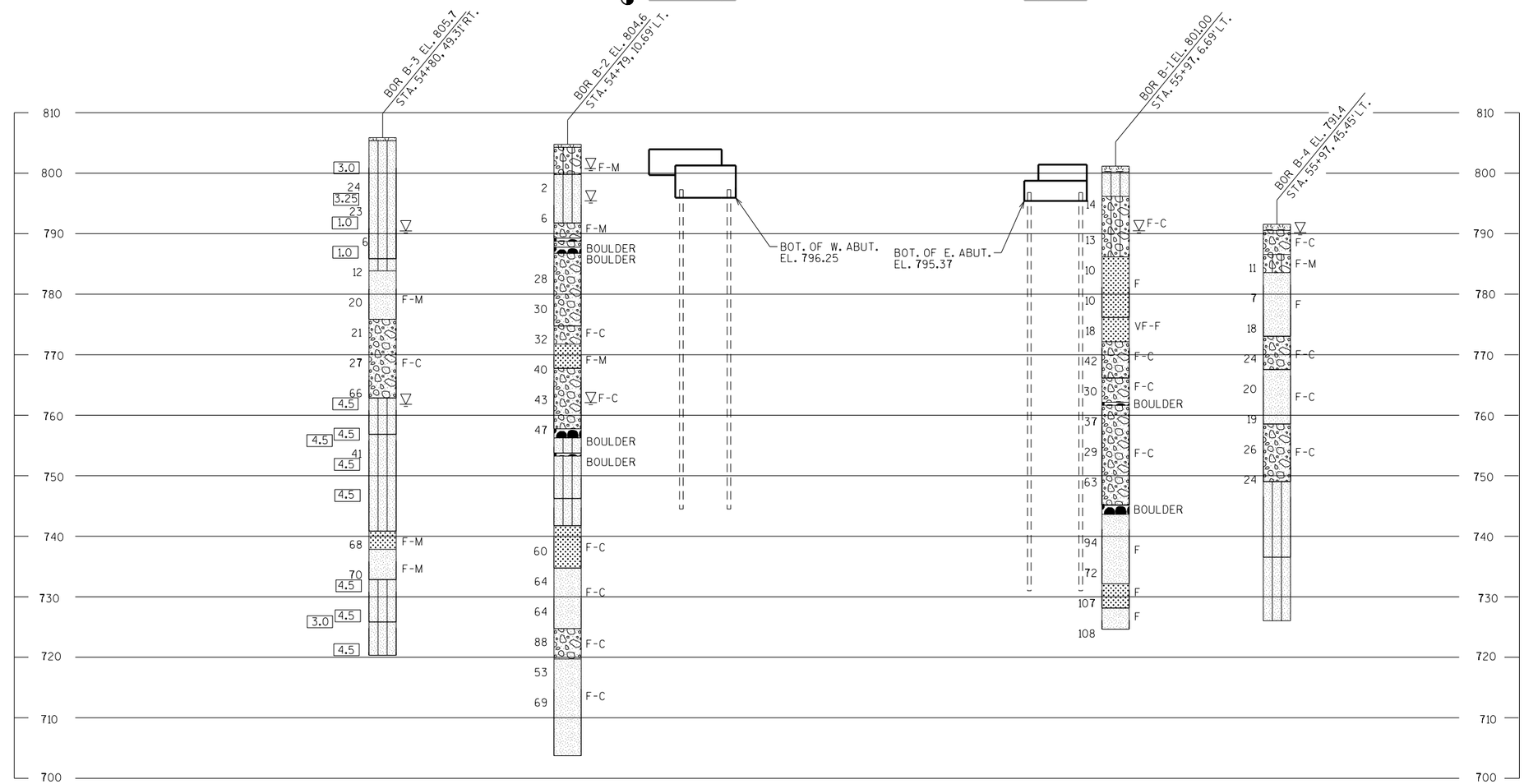
SCALE = 5

8

8

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	10/21/2015	150391.451	672222.446
2	11/3/2015	150298.392	672148.682
3	11/5/2015	150260.375	672195.443
4	11/10/2015	150412.99	672192.969
BORINGS COMPLETED BY: WISDOT			
REPORT COMPLETED BY: WISDOT			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) WAUKESHA COUNTY			





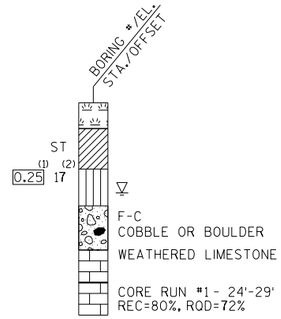
STATE PROJECT NUMBER

2788-00-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/ META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY TLP/MJK | PLANS CK'D. SAD

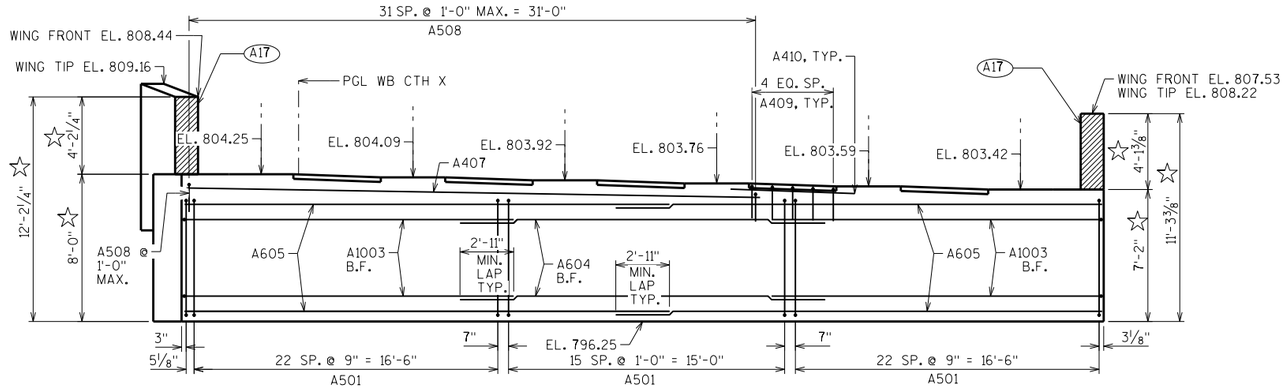
SUBSURFACE EXPLORATION

SHEET 3

SCALE = 15

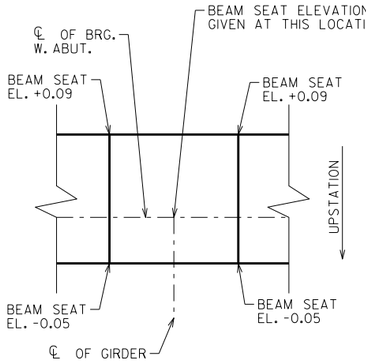
STATE PROJECT NUMBER

2788-00-71

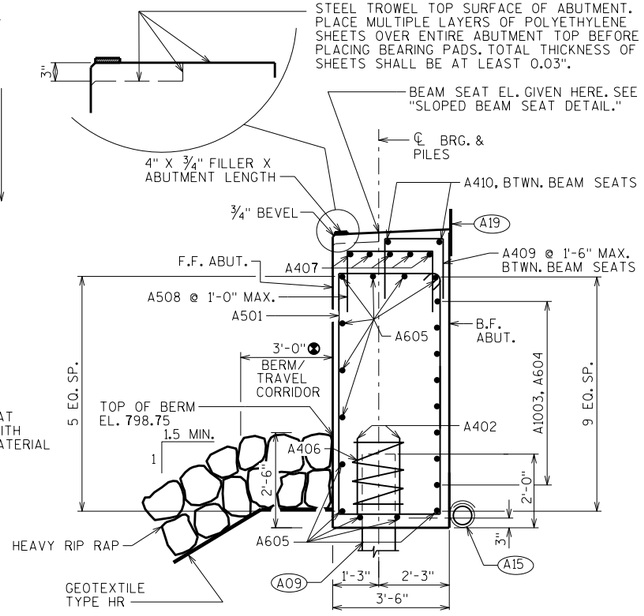


ELEVATION

LOOKING WEST @ F.F.
ADJUST STIRRUP SPACING TO MISS PILES



SLOPED BEAM SEAT DETAIL

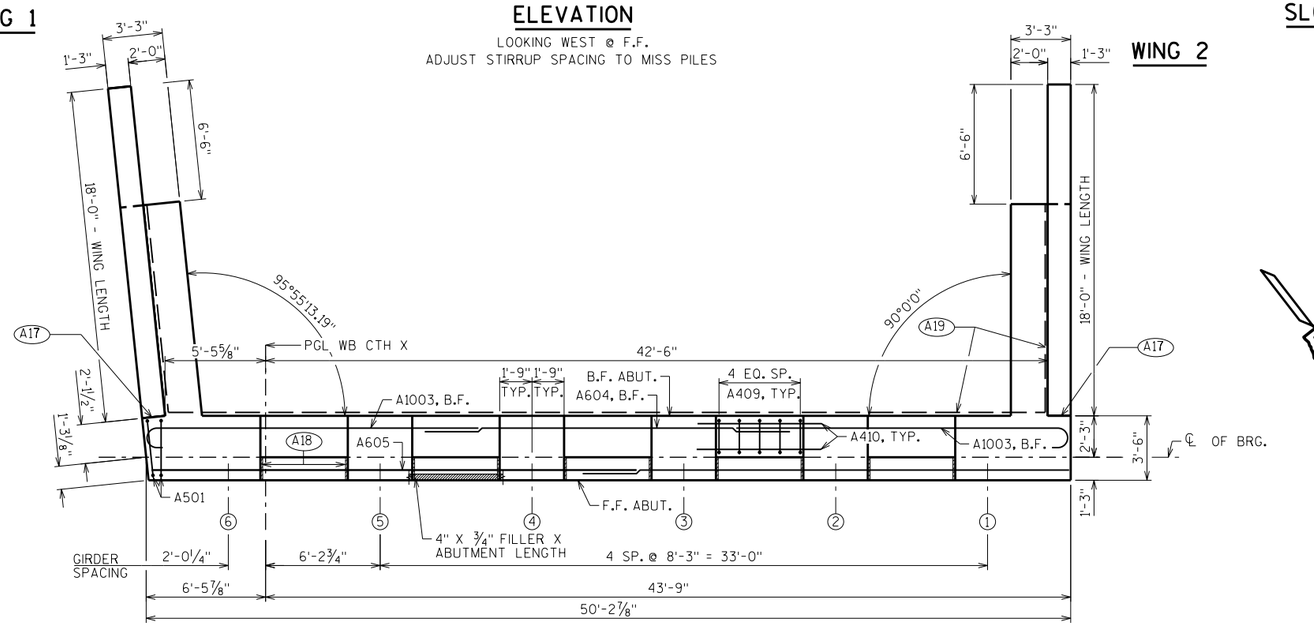


SECTION THRU BODY

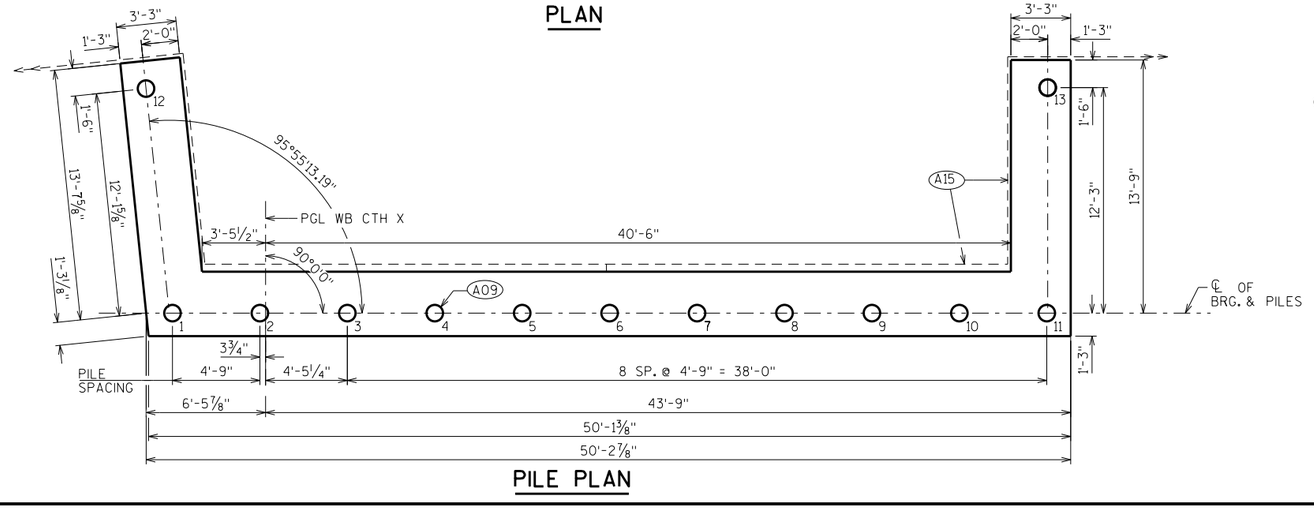
FILL RIPRAP VOIDS AT TRAVEL CORRIDOR WITH SELECT CRUSHED MATERIAL

WING 1

WING 2



PLAN



PILE PLAN

☆ MEASURED AT ℄ BRG.

◯ INDICATES GIRDER NUMBER

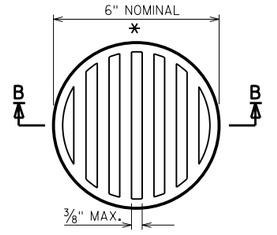
(A09) SUPPORT ABUTMENT ON 10 3/4" DIA. X 0.5" CIP CONCRETE PILING, ESTIMATED 55'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE. PILE POINTS REQUIRED.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

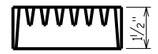
(A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A18) 3/4" CORK FILLER UP VERT. BEAM SEAT FACES THAT RUN PARALLEL WITH GIRDER.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.



RODENT SHIELD DETAIL



SECTION B-B

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

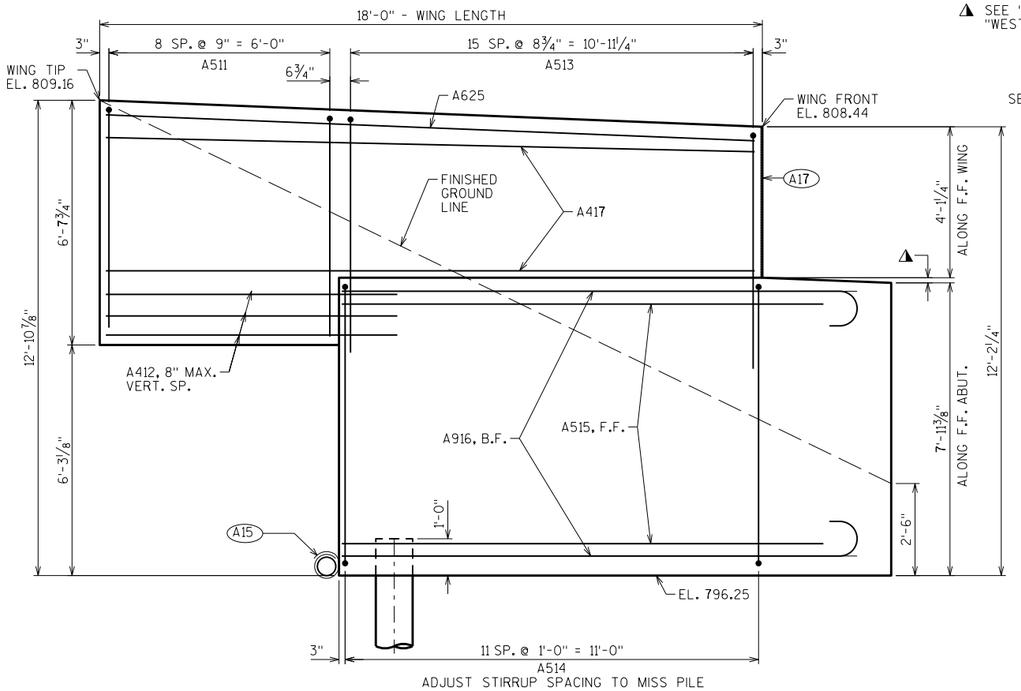
WEST ABUTMENT

SHEET 4

SCALE = 4.0

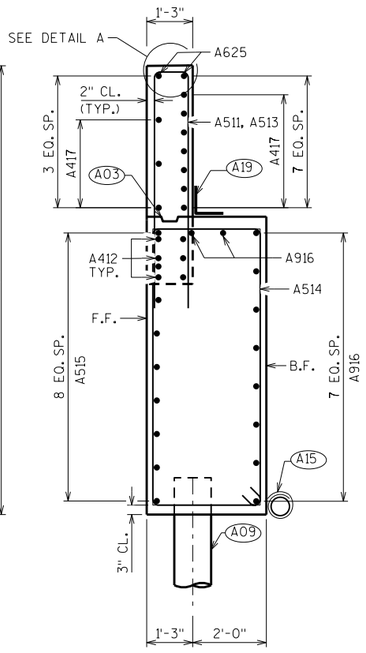
8

8

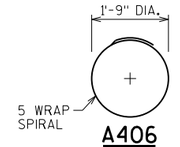


WING 1 ELEVATION

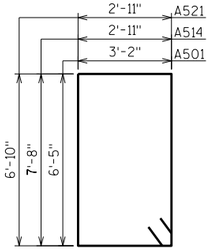
▲ SEE 'SLOPED BEAM SEAT DETAIL' ON "WEST ABUTMENT" SHEET.



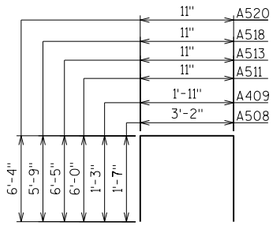
WING 1 SECTION



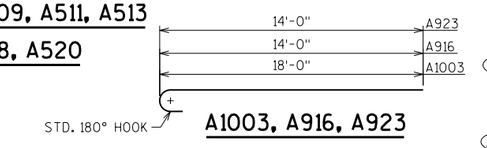
A406



A501, A514, A521



A508, A409, A511, A513
A518, A520

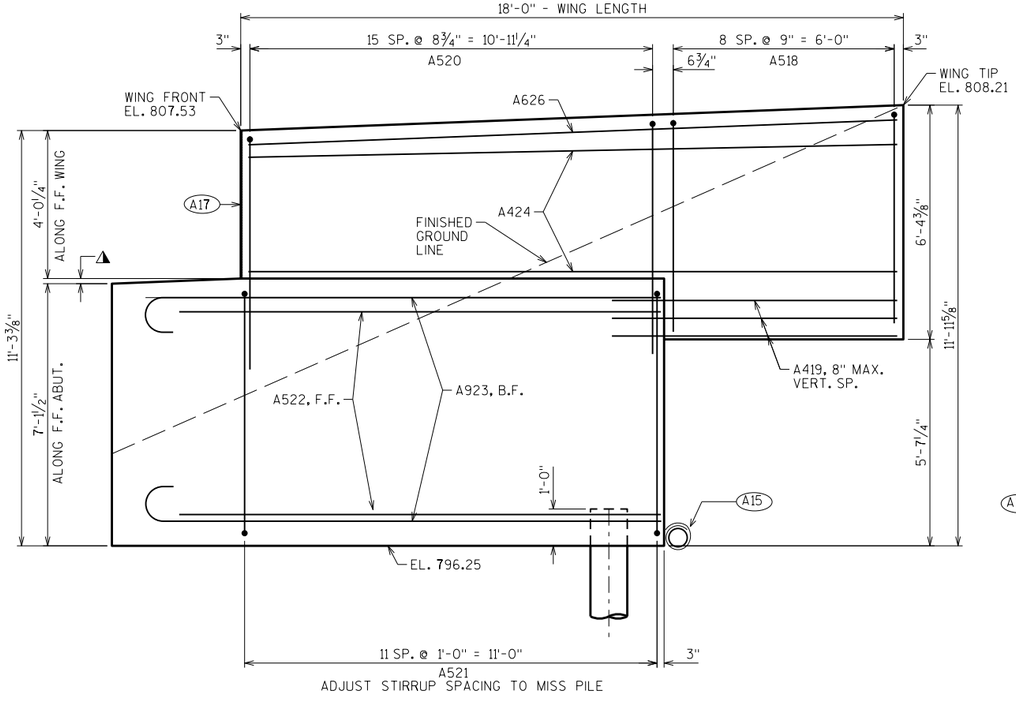


A1003, A916, A923

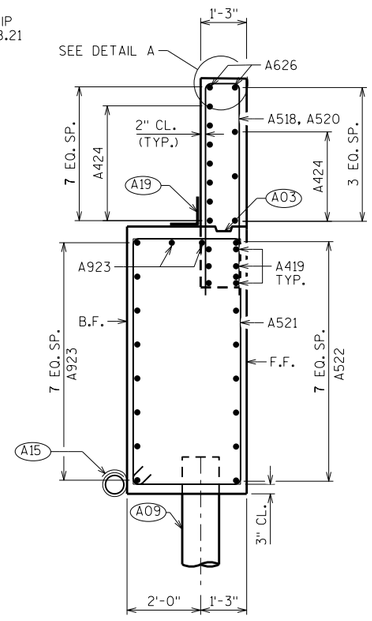
BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

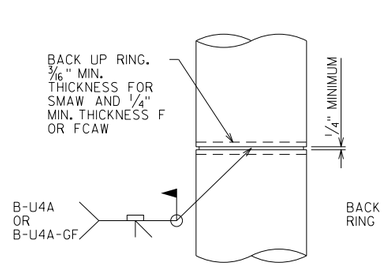
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		63	19'-10"	X		BODY - STIRRUPS
A402		22	2'-3"			PILES - 2 PER BODY PILE
A1003		16	19'-5"	X		BODY - HORIZONTAL - B.F.
A604		8	19'-11"			BODY - HORIZONTAL - B.F.
A605		24	26'-6"			BODY - HORIZONTAL
A406		11	28'-0"	X		BODY - VERTICAL - 1 PER BODY PILES
A407		5	31'-3"			BODY - HORIZ. OVER GIRS. 3-6
A508		32	6'-1"	X		BODY - TOP - VERT. OVER GIRS. 3-6
A409		25	4'-3"	X		BODY - VERTICAL - BTWN. BEAM SEATS
A410		10	6'-9"			BODY - HORIZONTAL- BTWN. BEAM SEATS
A511	X	9	12'-8"	X		WING 1 - VERTICAL - UPPER WING
A412	X	6	7'-11"			WING 1 - HORIZONTAL- UPPER WING
A513	X	16	13'-6"	X		WING 1 - VERTICAL - UPPER WING
A514	X	12	21'-10"	X		WING 1 - STIRRUPS - LOWER WING
A515	X	9	13'-1"			WING 1 - HORIZONTAL - F.F. - LOWER WING
A916	X	10	15'-3"	X		WING 1 - HORIZ. - B.F. - LOWER WING
A417	X	10	17'-7"			WING 1 - HORIZONTAL - UPPER WING
A518	X	9	12'-2"	X		WING 2 - VERTICAL - UPPER WING
A419	X	6	7'-9"			WING 2 - HORIZONTAL- UPPER WING
A520	X	16	13'-4"	X		WING 2 - VERTICAL - UPPER WING
A521	X	12	20'-2"	X		WING 2 - STIRRUPS - LOWER WING
A522	X	8	13'-1"			WING 2 - HORIZONTAL - F.F. - LOWER WING
A923	X	10	15'-3"	X		WING 2 - HORIZONTAL - B.F. - LOWER WING
A424	X	10	17'-7"			WING 2 - HORIZONTAL - UPPER WING
A625	X	2	17'-7"			WING 1 - HORIZONTAL - UPPER WING
A626	X	2	17'-7"			WING 2 - HORIZONTAL - UPPER WING



WING 2 ELEVATION

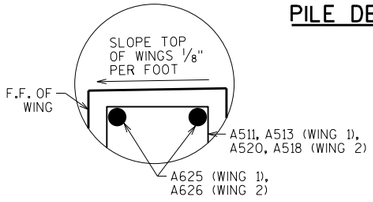


WING 2 SECTION



CAST-IN-PLACE 'PIPE PILE' **C.I.P. PILE WELD DETAIL**

PILE DETAILS



DETAIL A

(A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6. (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).

(A09) SUPPORT ABUTMENT ON 10 3/4" DIA. X 0.5" CIP CONCRETE PILING, ESTIMATED 55'-0" LONG WITH A REQUIRED . DRIVING RESISTANCE OF 150 TONS PER PILE. PILE POINTS REQUIRED.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

(A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3"BELOW GUTTER LINE AT INSIDE FACE.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

STATE PROJECT NUMBER

2788-00-71

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

WEST ABUTMENT DETAILS

SHEET 5

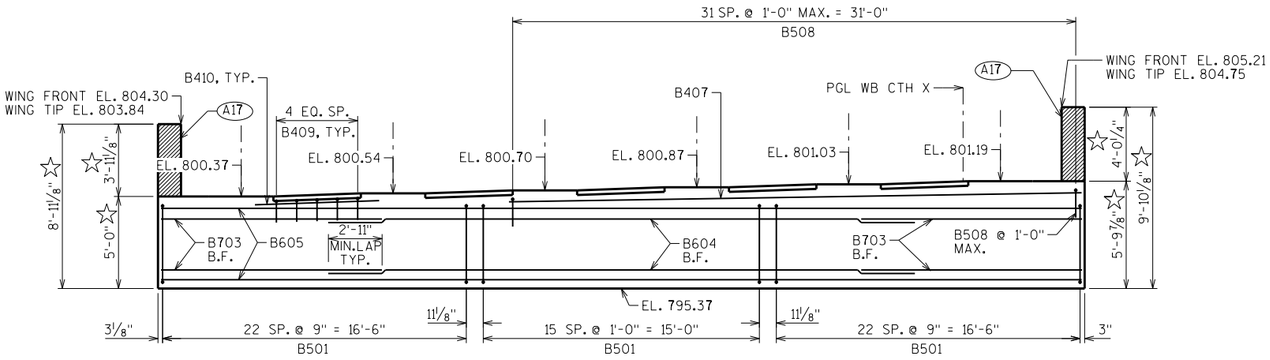
8

8

SCALE = 2.0

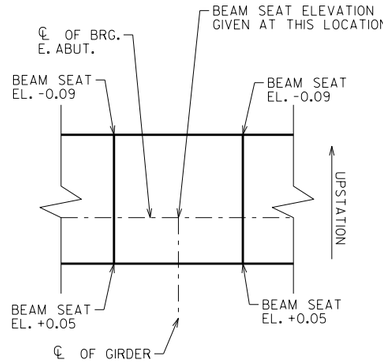
STATE PROJECT NUMBER

2788-00-71

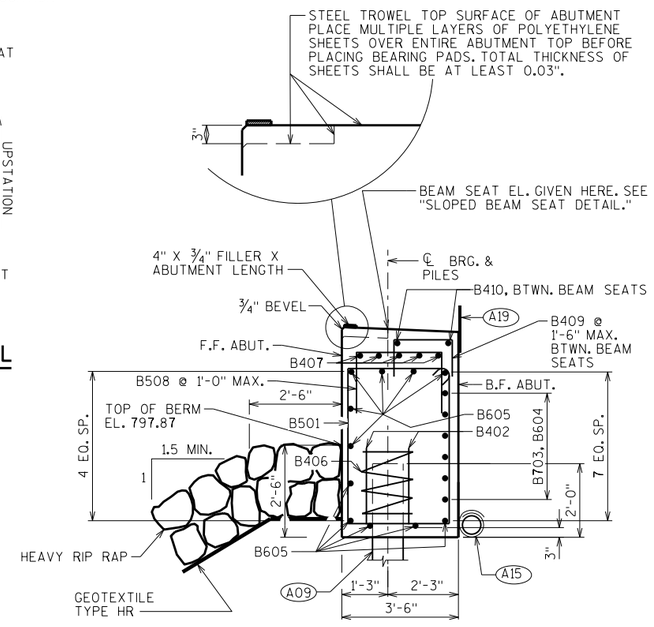


ELEVATION

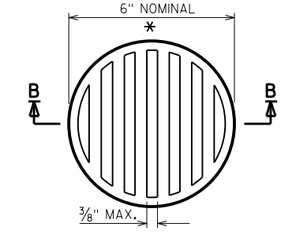
LOOKING EAST @ F.F.
ADJUST STIRRUP SPACING TO MISS PILES

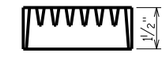


SLOPED BEAM SEAT DETAIL



SECTION THRU BODY



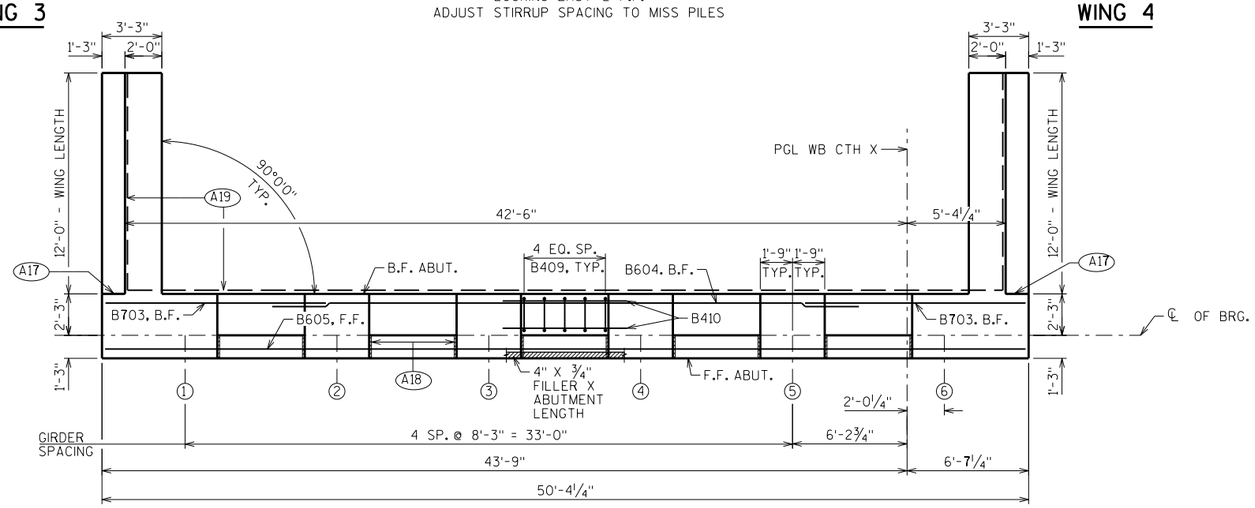


SECTION B-B

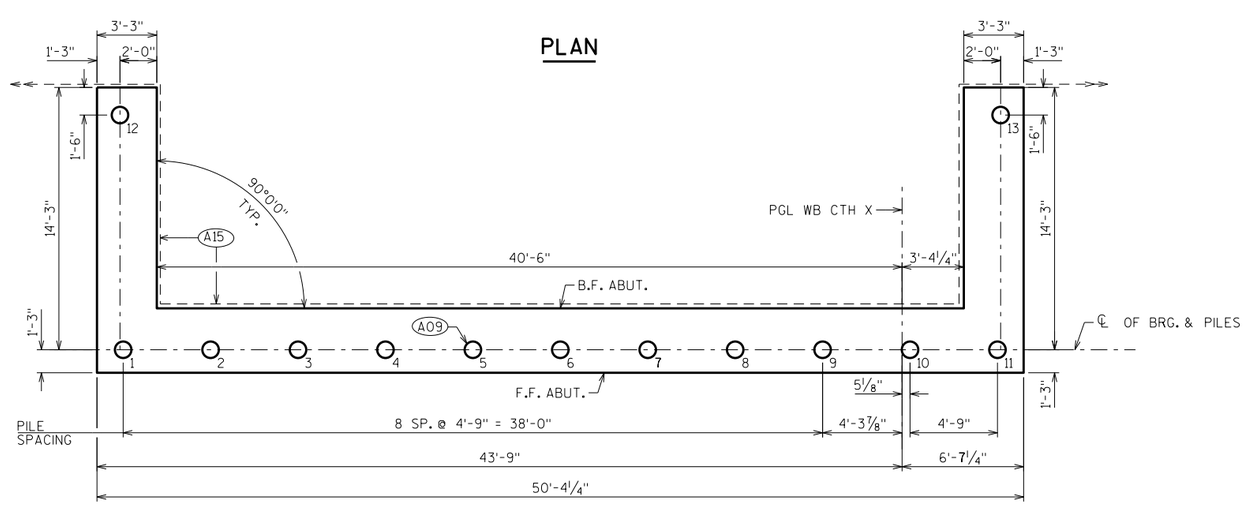
RODENT SHIELD DETAIL

WING 3

WING 4



PLAN



PILE PLAN

☆ MEASURED AT ℄ BRG.

○ INDICATES GIRDER NUMBER

(A09) SUPPORT ABUTMENT ON 10 3/4" DIA. X 0.5" CIP CONCRETE PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE. PILE POINTS REQUIRED.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

(A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A18) 3/4" CORK FILLER UP VERT. BEAM SEAT FACES THAT RUN PARALLEL WITH GIRDER.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

EAST ABUTMENT

SHEET 6

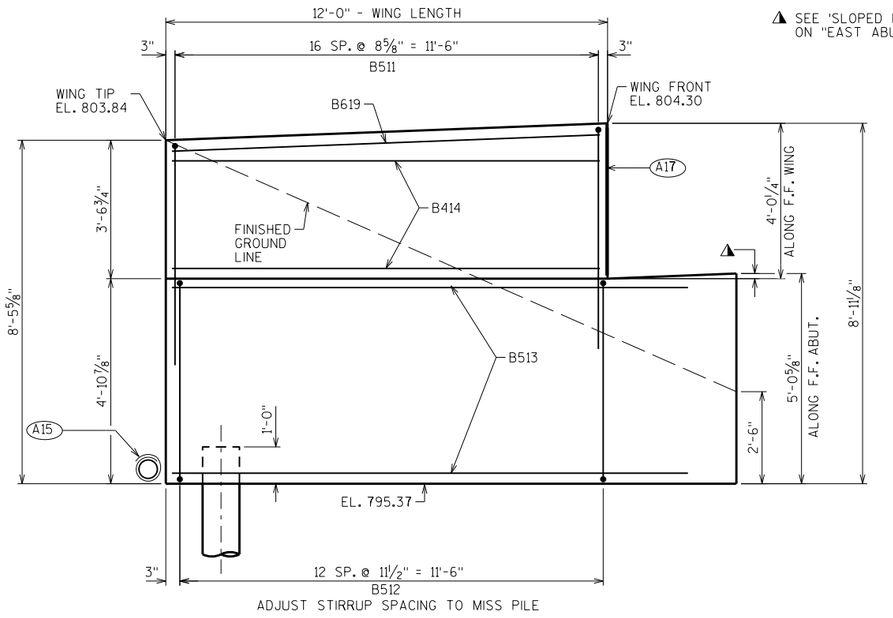
SCALE = 4.0

8

8

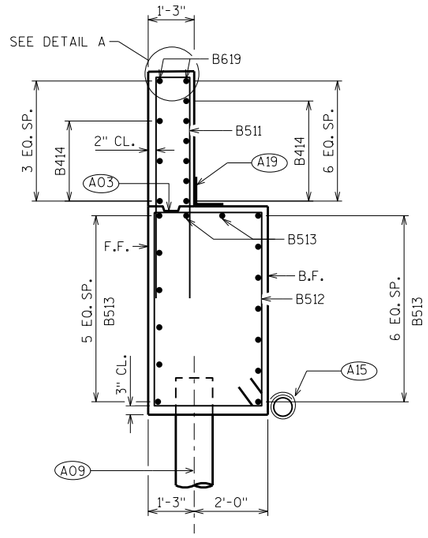
STATE PROJECT NUMBER

2788-00-71

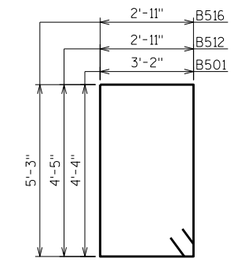


▲ SEE 'SLOPED BEAM SEAT' DETAIL ON "EAST ABUTMENT" SHEET.

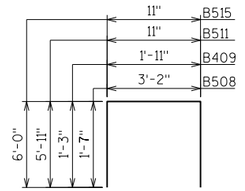
WING 3 ELEVATION



WING 3 SECTION



B501, B512, B516

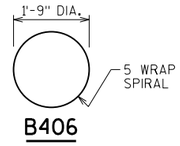


B508, B409, B511, B515

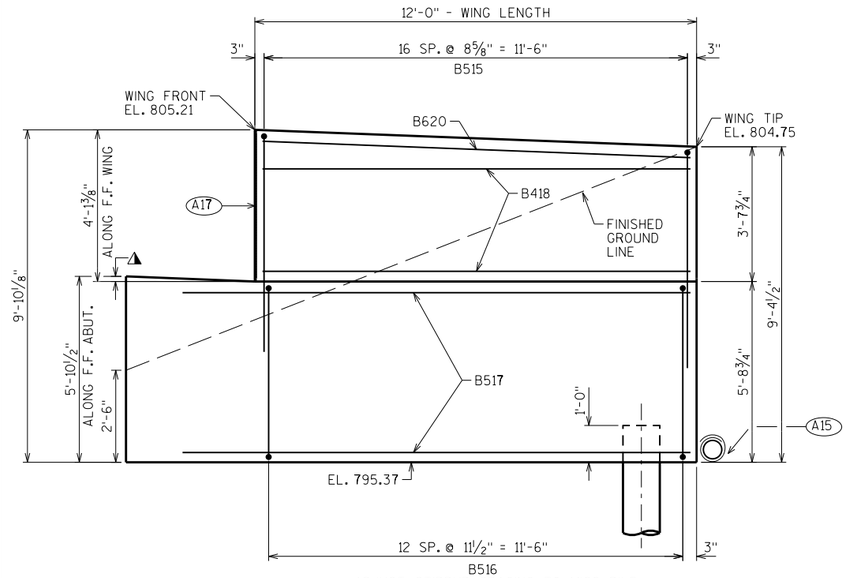
BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

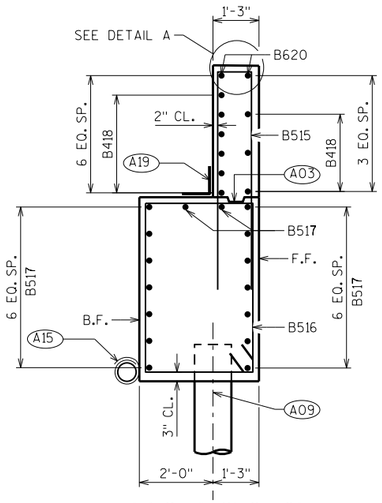
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		62	15'-8"	X		BODY - STIRRUPS
B402		22	2'-3"			PILES - 2 PER BODY PILE
B703		12	12'-0"	X		BODY - HORIZONTAL - B.F.
B604		6	31'-11"			BODY - HORIZONTAL - B.F.
B605		11	50'-0"			BODY - HORIZONTAL
B406		11	28'-0"	X		BODY - VERTICAL - 1 PER BODY PILES
B407		5	31'-3"			BODY - HORIZ. OVER GIRS. 3-6
B508		32	6'-1"	X		BODY - TOP - VERT. OVER GIRS. 3-6
B409		25	4'-3"	X		BODY - VERTICAL - BTWN. BEAM SEATS
B410		10	6'-9"			BODY - HORIZONTAL- BTWN. BEAM SEATS
B511	X	17	12'-6"	X		WING 3 - VERTICAL - UPPER WING
B512	X	13	15'-4"	X		WING 3 - STIRRUPS - LOWER WING
B513	X	15	13'-7"			WING 3 - HORIZONTAL - LOWER WING
B414	X	9	11'-7"			WING 3 - HORIZONTAL - UPPER WING
B515	X	17	12'-8"	X		WING 4 - VERTICAL - UPPER WING
B516	X	13	17'-0"	X		WING 4 - STIRRUPS - LOWER WING
B517	X	16	13'-7"			WING 4 - HORIZONTAL - LOWER WING
B418	X	9	11'-7"			WING 4 - HORIZONTAL - UPPER WING
B619	X	2	11'-7"			WING 3 - HORIZONTAL - UPPER WING
B620	X	2	11'-7"			WING 4 - HORIZONTAL - UPPER WING



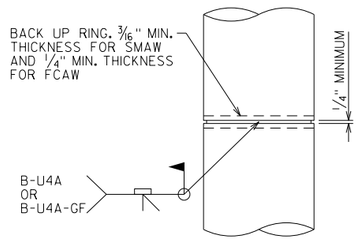
B406



WING 4 ELEVATION

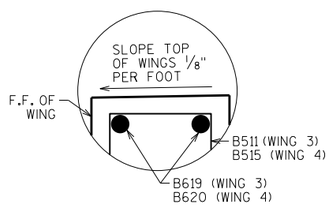


WING 4 SECTION



CAST-IN-PLACE 'PIPE PILE' C.I.P. PILE WELD DETAIL

PILE DETAILS



DETAIL A

(A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 × 6. (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).

(A09) SUPPORT ABUTMENT ON 10 3/4" DIA. X 0.5" CIP CONCRETE PILING, ESTIMATED 65'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE. PILE POINTS REQUIRED.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.

(A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK PLANS CK'D. SAD

EAST ABUTMENT DETAILS

SHEET 7

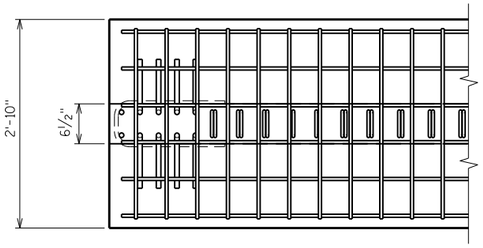
8

8

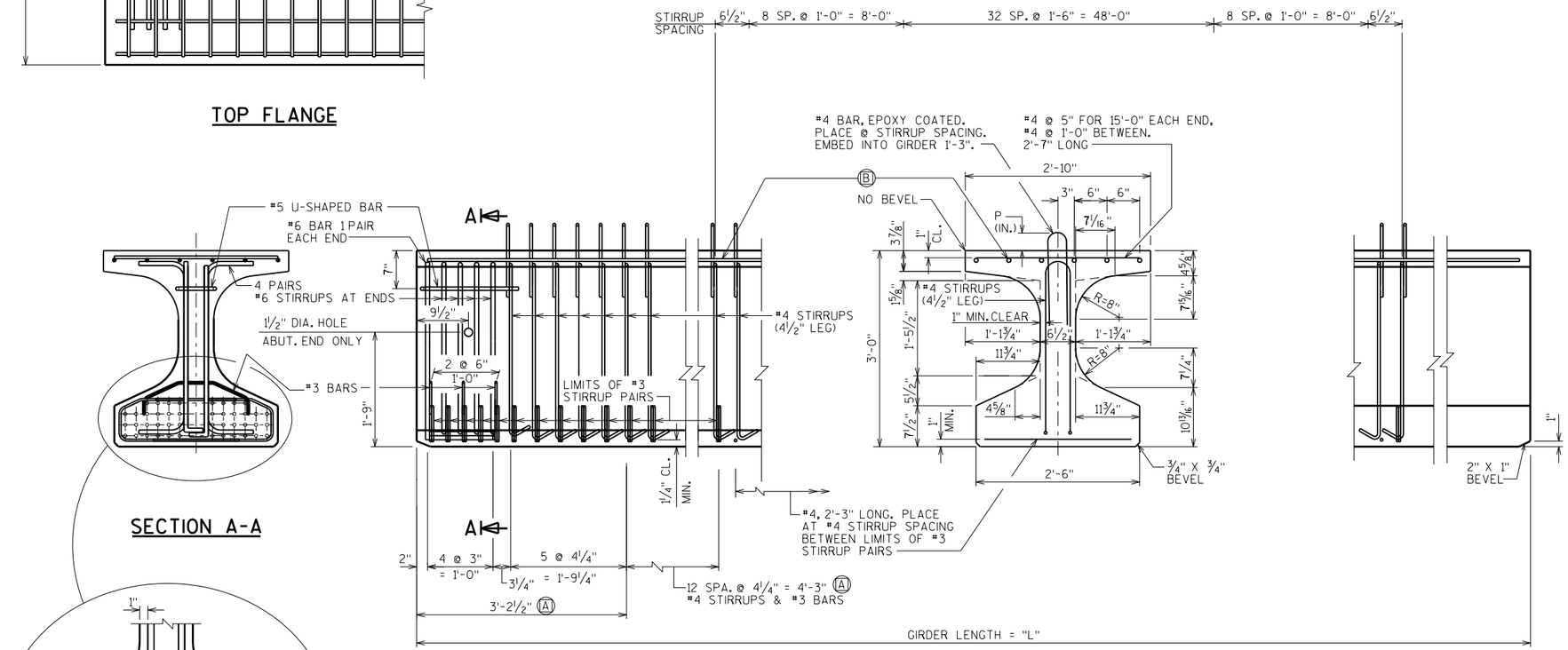
SCALE = 2.0

STATE PROJECT NUMBER

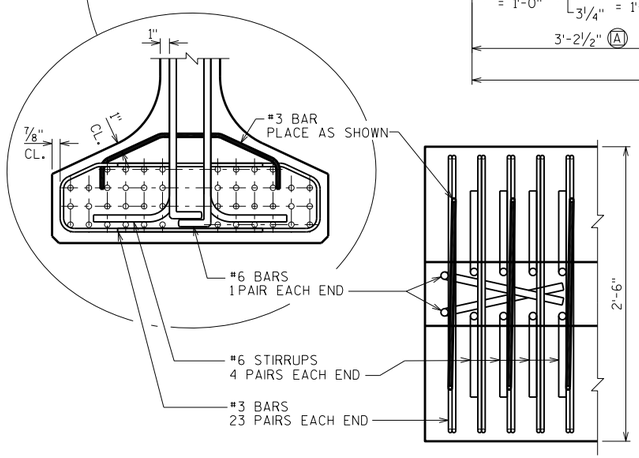
2788-00-71



TOP FLANGE



SECTION A-A



BOTTOM FLANGE

SIDE VIEW & TYPICAL SECTION IN SPAN

Ⓐ DETAIL TYP. AT EACH END

Ⓑ 6 #4 BARS, FULL LENGTH, MIN. LAP = 1'-11"

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

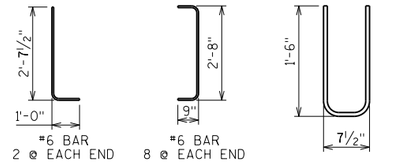
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

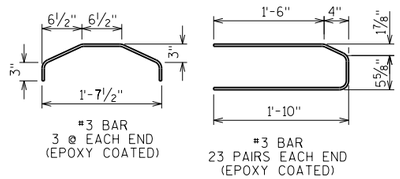
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A497 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

PRESTRESSING STRANDS SHALL BE (0.6" DIA.)-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.





✳ MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

GIRDER DATA

SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f'c (p.s.i.)	"P" 1ST ⅓ OF GIRDER	"P" MID ⅓ OF GIRDER	"P" END ⅓ OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN						UNDRAPED PATTERN	
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10						TOTAL NO. OF STRANDS	f'ci (P.S.I.) ✳	(IN.) "A"	"B" MIN.	"B" MAX.	"C"	TOTAL NO. OF STRANDS	f'ci (P.S.I.) ✳
1	ALL	80	0.5	0.9	1.2	1.4	1.5	1.4	1.2	0.9	0.5	8,000	8"	7"	8"	0.6"	28	6,400	32	11	14	4		

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

36W" PRESTRESSED GIRDER DETAILS 1

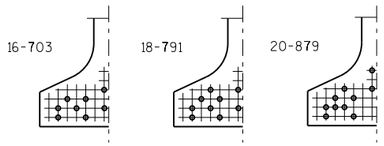
SHEET 8

SCALE = 1.0

8

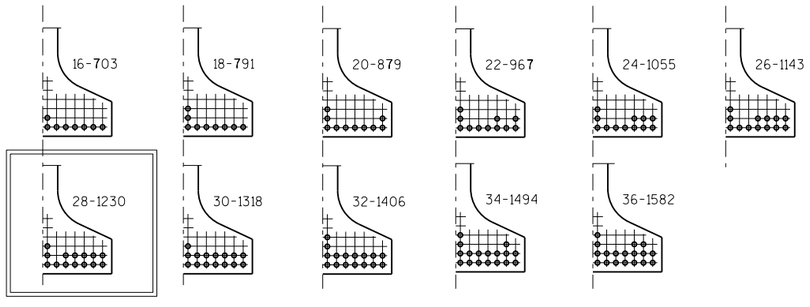
STATE PROJECT NUMBER

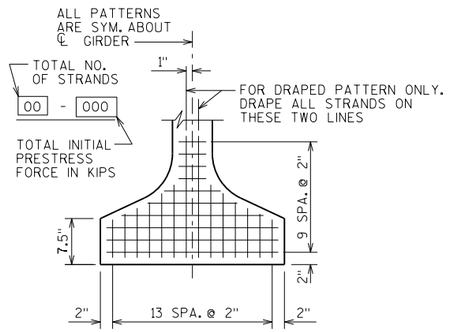
2788-00-71



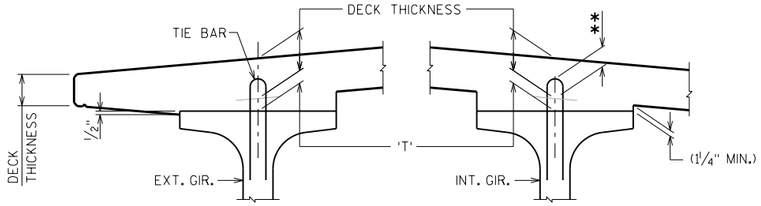
STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF STRANDS

0.6"Φ STRANDS





TYP. STRAND PATTERN



DECK HAUNCH DETAIL

IF 1¼" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN ½" OR,

** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

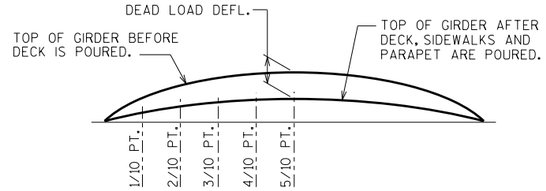
TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT ℄ OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- DECK THICKNESS
= HAUNCH HEIGHT 'T'

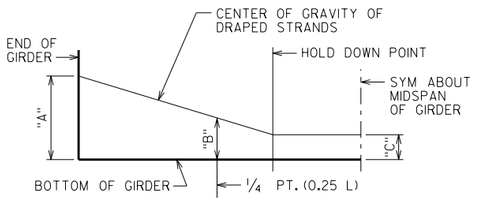
NOTE: AN AVERAGE HAUNCH ('T') OF 3" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

ARRANGEMENT AT ℄ SPAN - FOR GIRDERS WITH DRAPED STRANDS

0.6"Φ STRANDS



DEAD LOAD DEFLECTION DIAGRAM



DRAPED STRAND PROFILE

*THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	CAMBER (IN.) *
1	2.87

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T', USE ACTUAL GIRDER SHOTS.

THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

36W" PRESTRESSED GIRDER DETAILS 2

SHEET 9

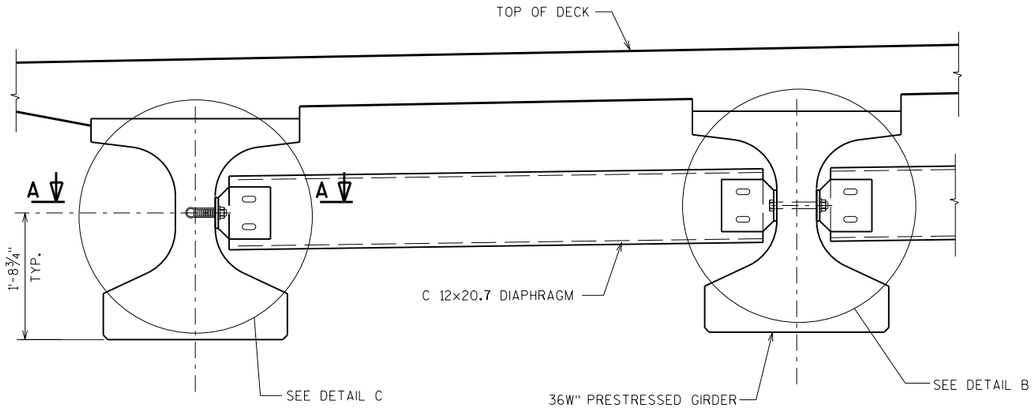
SCALE = 1.0

8

8

STATE PROJECT NUMBER

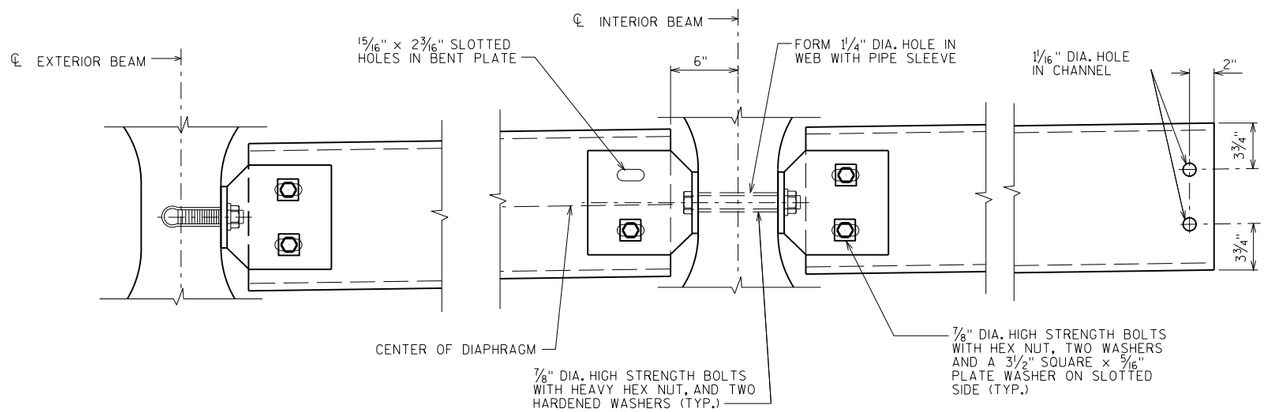
2788-00-71



EXTERIOR GIRDER

INTERIOR GIRDER

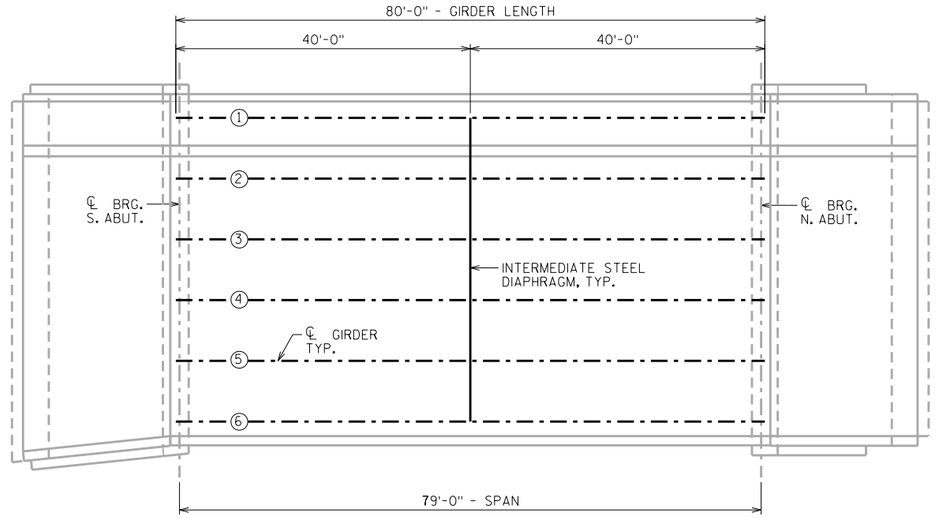
PART TRANSVERSE SECTION AT DIAPHRAGM



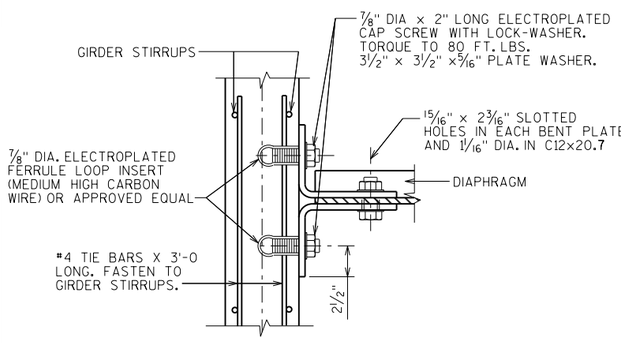
DETAIL C

DETAIL B

◯ INDICATES GIRDER NUMBER

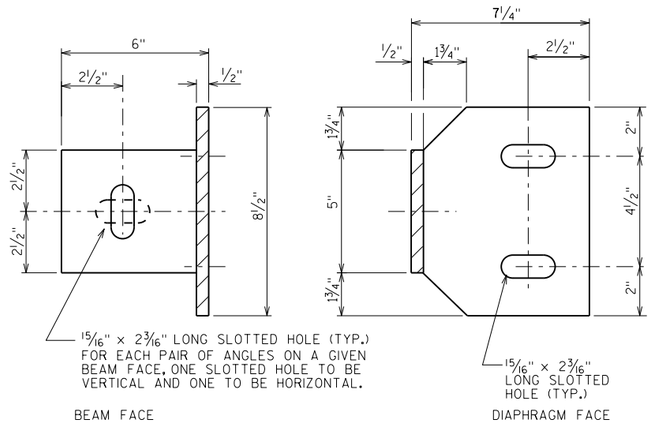


DIAPHRAGM FRAMING PLAN



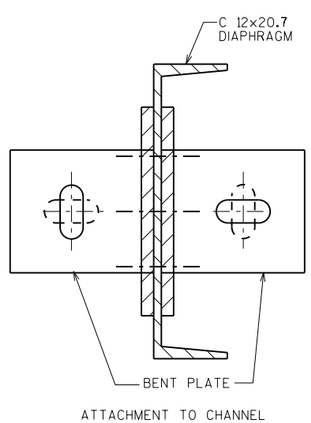
SECTION A-A

(FOR EXTERIOR ATTACHMENT)



BEAM FACE

DIAPHRAGM FACE



ATTACHMENT TO CHANNEL

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-67-315", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZE IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

STEEL DIAPHRAGMS

SHEET 10

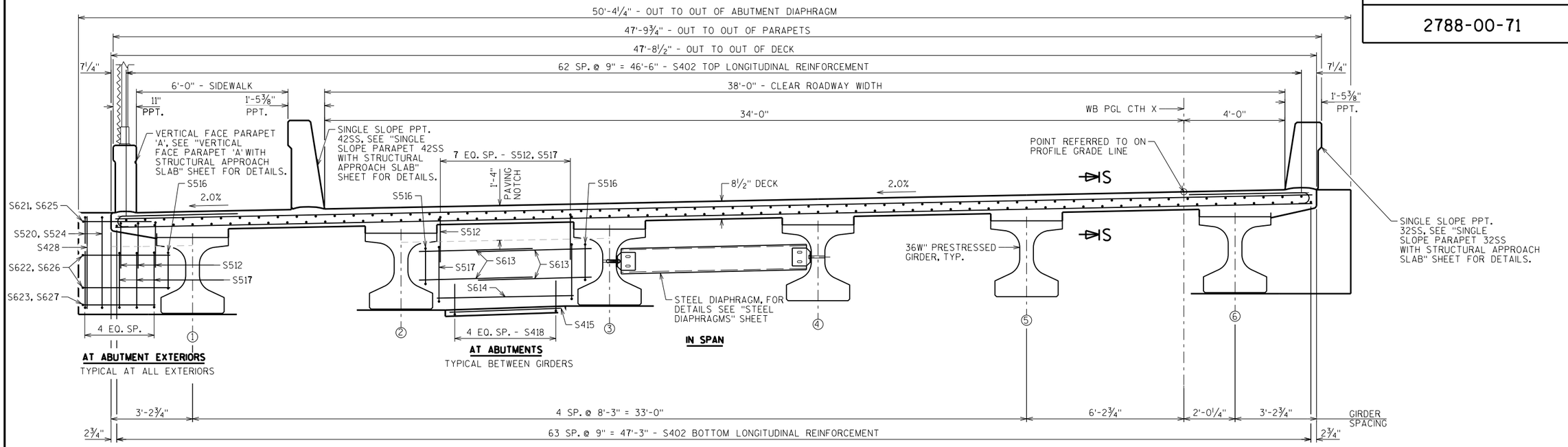
8

8

SCALE = 1.0

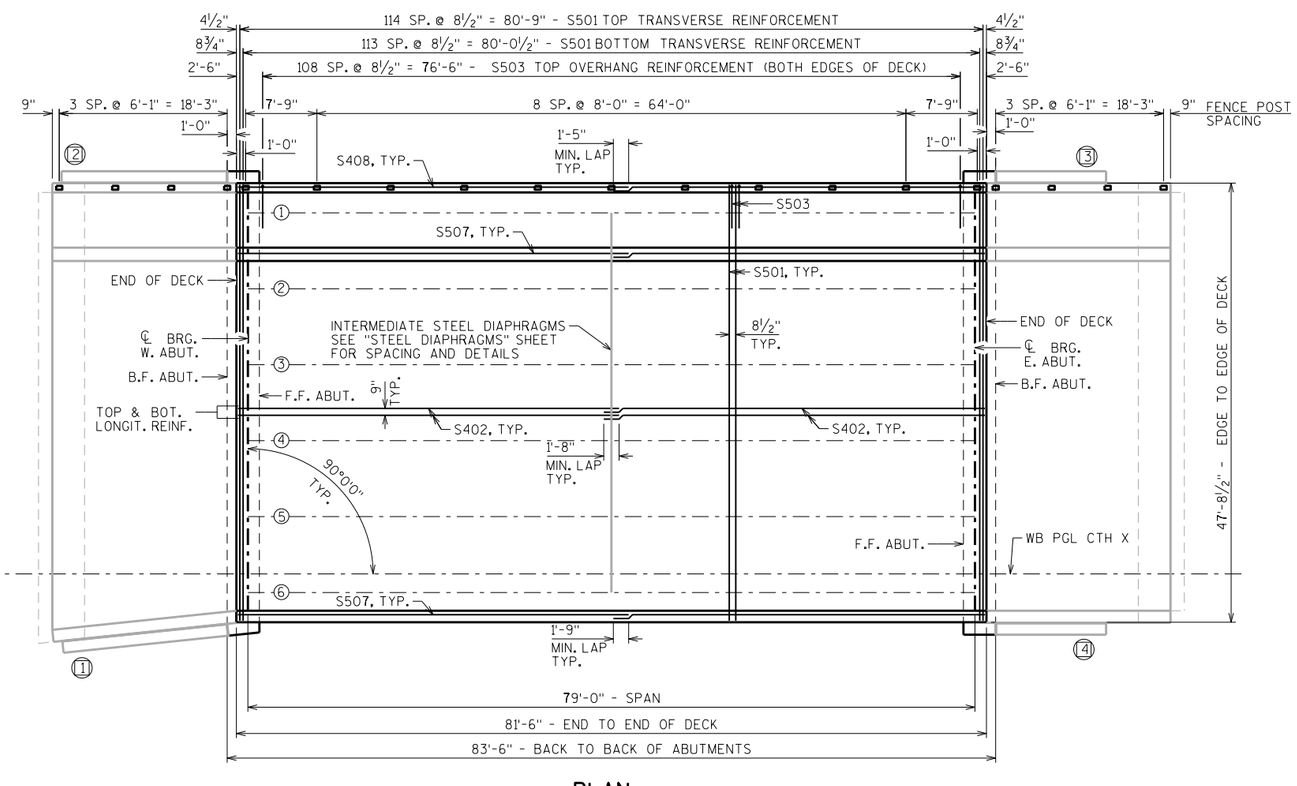
STATE PROJECT NUMBER

2788-00-71

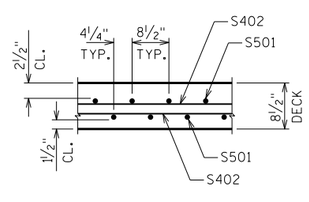


CROSS SECTION THRU ROADWAY

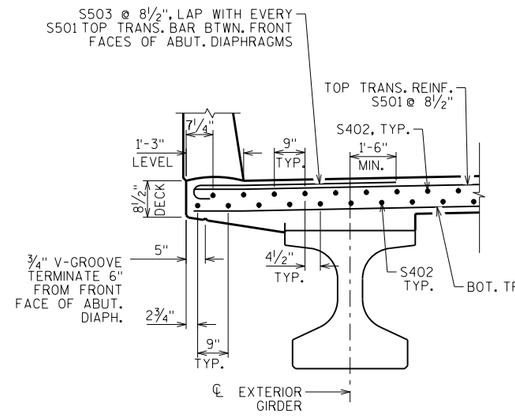
LOOKING EAST



PLAN



SECTION S-S



EDGE OF DECK DETAIL

(TYP. AT BOTH EDGES)

◯ INDICATES GIRDER NUMBER

▢ INDICATES WING NUMBER

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

SUPERSTRUCTURE | SHEET 11

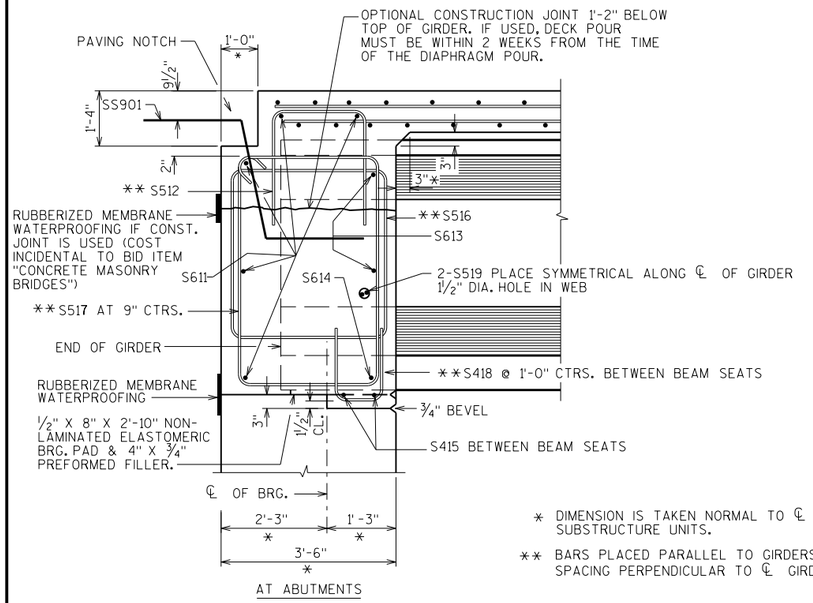
SCALE = 8.0

8

8

STATE PROJECT NUMBER

2788-00-71



AT ABUTMENTS

* DIMENSION IS TAKEN NORMAL TO ℄ SUBSTRUCTURE UNITS.

** BARS PLACED PARALLEL TO GIRDERS SPACING PERPENDICULAR TO ℄ GIRDERS

PART LONGIT. SECTION

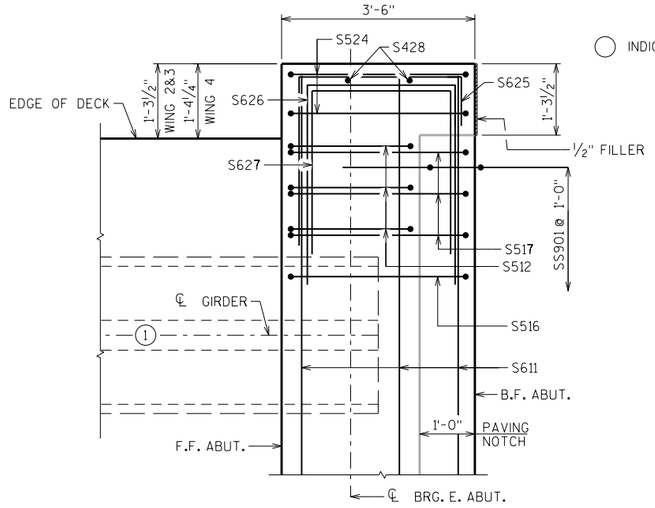
BEARING PAD DETAIL

PLAN - EXTERIOR ABUTMENT DIAPHRAGM

WING 1 SHOWN

TOP OF DECK ELEVATIONS

	℄ BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	℄ BRG. E. ABUT.
N. EOD	807.45	807.14	806.84	806.53	806.23	805.92	805.62	805.31	805.00	804.70	804.39
GIRDER 1	807.49	807.18	806.88	806.57	806.27	805.96	805.66	805.35	805.04	804.74	804.43
GIRDER 2	807.65	807.35	807.04	806.74	806.43	806.13	805.82	805.52	805.21	804.90	804.60
GIRDER 3	807.82	807.51	807.21	806.90	806.60	806.29	805.99	805.68	805.37	805.07	804.76
GIRDER 4	807.98	807.68	807.37	807.07	806.76	806.46	806.15	805.85	805.54	805.23	804.93
GIRDER 5	808.15	807.84	807.54	807.23	806.93	806.62	806.32	806.01	805.70	805.40	805.09
GIRDER 6	808.31	808.01	807.70	807.40	807.09	806.79	806.48	806.18	805.87	805.56	805.26
S. EOD	808.35	808.05	807.74	807.44	807.13	806.83	806.52	806.21	805.91	805.60	805.30



PLAN - EXTERIOR ABUTMENT DIAPHRAGM

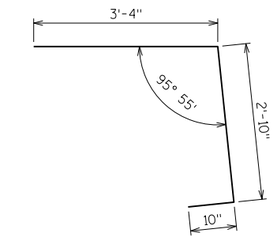
WING 3 SHOWN
WINGS 2 & 4 SIMILAR

○ INDICATES GIRDER NUMBER

BILL OF BARS

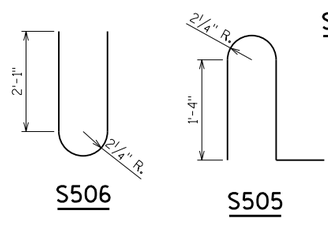
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	229	47'-4"			DECK-TOP & BOT. HORIZ.-TRANS.
S402	X	254	41'-5"			DECK-TOP & BOT.-HORIZ.-LONGIT.
S503	X	218	5'-4"	X		DECK-TOP VERT.-TRANS-HOOK BARS
S504	X	244	4'-5"	X		PARAPET/DECK-VERT.-TRANS.
S505	X	82	4'-0"	X		PARAPET/DECK-VERT.-TRANS.
S506	X	82	4'-10"	X		PARAPET/DECK-VERT.-TRANS.
S507	X	28	41'-6"			PARAPET-HORIZ.-LONGIT.
S408	X	12	41'-4"			PARAPET-HORIZ.-LONGIT.
S509	X	122	5'-0"	X		PARAPET-VERT.-TRANS.
S510	X	122	6'-8"	X		PARAPET-VERT.-TRANS.
S611	X	10	49'-9"			ABUT. DIAPH.-HORIZ.
S512	X	92	5'-9"	X		ABUT. DIAPH.-VERT.-BTWN. GIR. & AT EXTERIORS
S613	X	40	4'-6"			ABUT. DIAPH.-HORIZ.-BTWN. GIR.
S614	X	10	5'-5"			ABUT. DIAPH.-HORIZ.-BTWN. GIR.
S415	X	20	4'-5"			ABUT. DIAPH.-HORIZ.-BTWN. GIR.
S516	X	24	10'-0"	X		ABUT. DIAPH.-STIRRUP-AT GIR.
S517	X	92	11'-6"	X		ABUT. DIAPH.-STIRRUP-BTWN. GIR. & AT EXTERIORS
S418	X	50	3'-3"	X		ABUT. DIAPH.-VERT.-BTWN. GIR.
S519	X	24	6'-0"			ABUT. DIAPH.-HORIZ.-THRU GIR.
S520	X	2	14'-2"	X		ABUT. DIAPH.-STIRRUP-EXTERIOR-WING 1
S621	X	1	6'-10"	X		ABUT. DIAPH.-HORIZ.-EXTERIOR-WING 1
S622	X	2	9'-7"	X		ABUT. DIAPH.-HORIZ.-EXTERIOR-WING 1
S623	X	1	9'-0"	X		ABUT. DIAPH.-HORIZ.-EXTERIOR-WING 1
S524	X	6	14'-4"	X		ABUT. DIAPH.-STIRRUP-EXTERIORS-WINGS 2-4
S625	X	3	7'-1"	X		ABUT. DIAPH.-HORIZ.-EXTERIORS-WINGS 2-4
S626	X	6	9'-8"	X		ABUT. DIAPH.-HORIZ.-EXTERIORS-WINGS 2-4
S627	X	3	8'-6"	X		ABUT. DIAPH.-HORIZ.-EXTERIORS-WINGS 2-4
S428	X	8	3'-8"			ABUT. DIAPH.-VERT.-EXTERIORS-WINGS
SS901 (STAINLESS STEEL)		96	5'-0"	X		ABUT. DIAPH./APPROACH SLAB TIE



S622, S623

S621



SS901

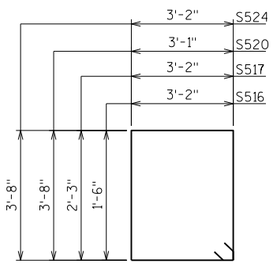
S506

S505

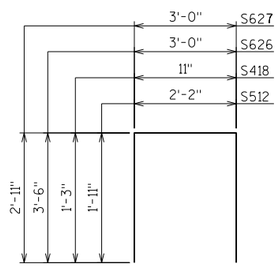
S504

S509, S510

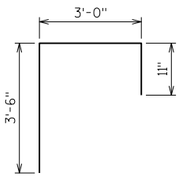
S503



S516, S517, S520, S524



S512, S418, S626, S627



S625

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

SUPERSTRUCTURE DETAILS

SHEET 12

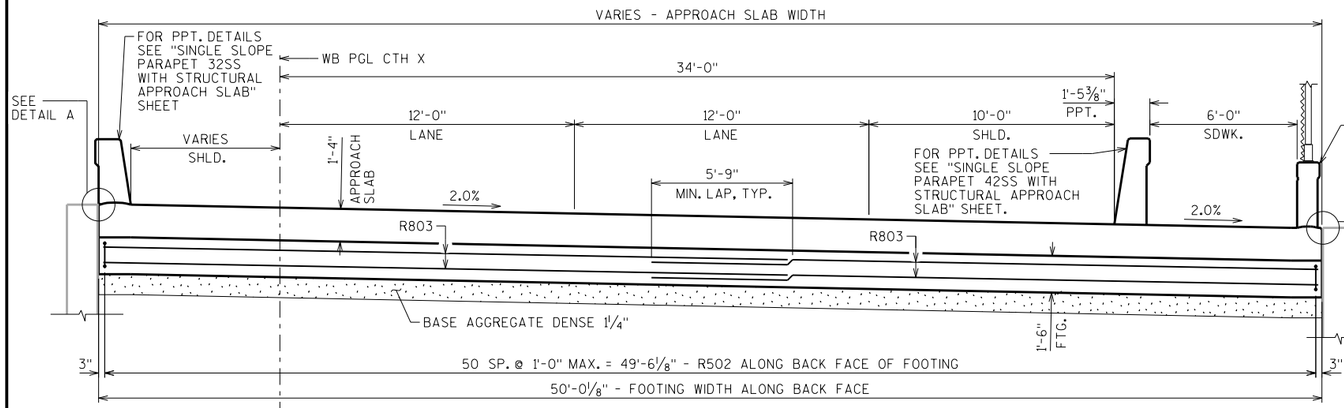
SCALE = 1.33333

8

8

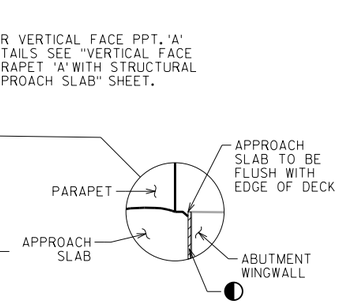
STATE PROJECT NUMBER

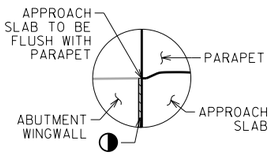
2788-00-71



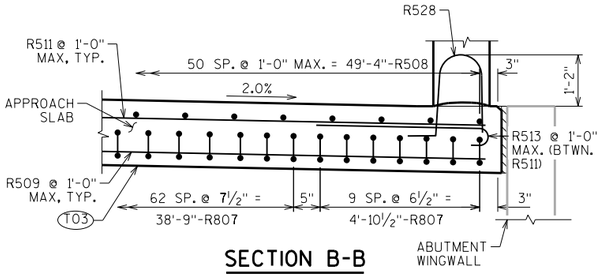
CROSS SECTION THRU ROADWAY

WEST APPROACH SLAB SHOWN
SHOWING FOOTING REINFORCEMENT ONLY
LOOKING WEST

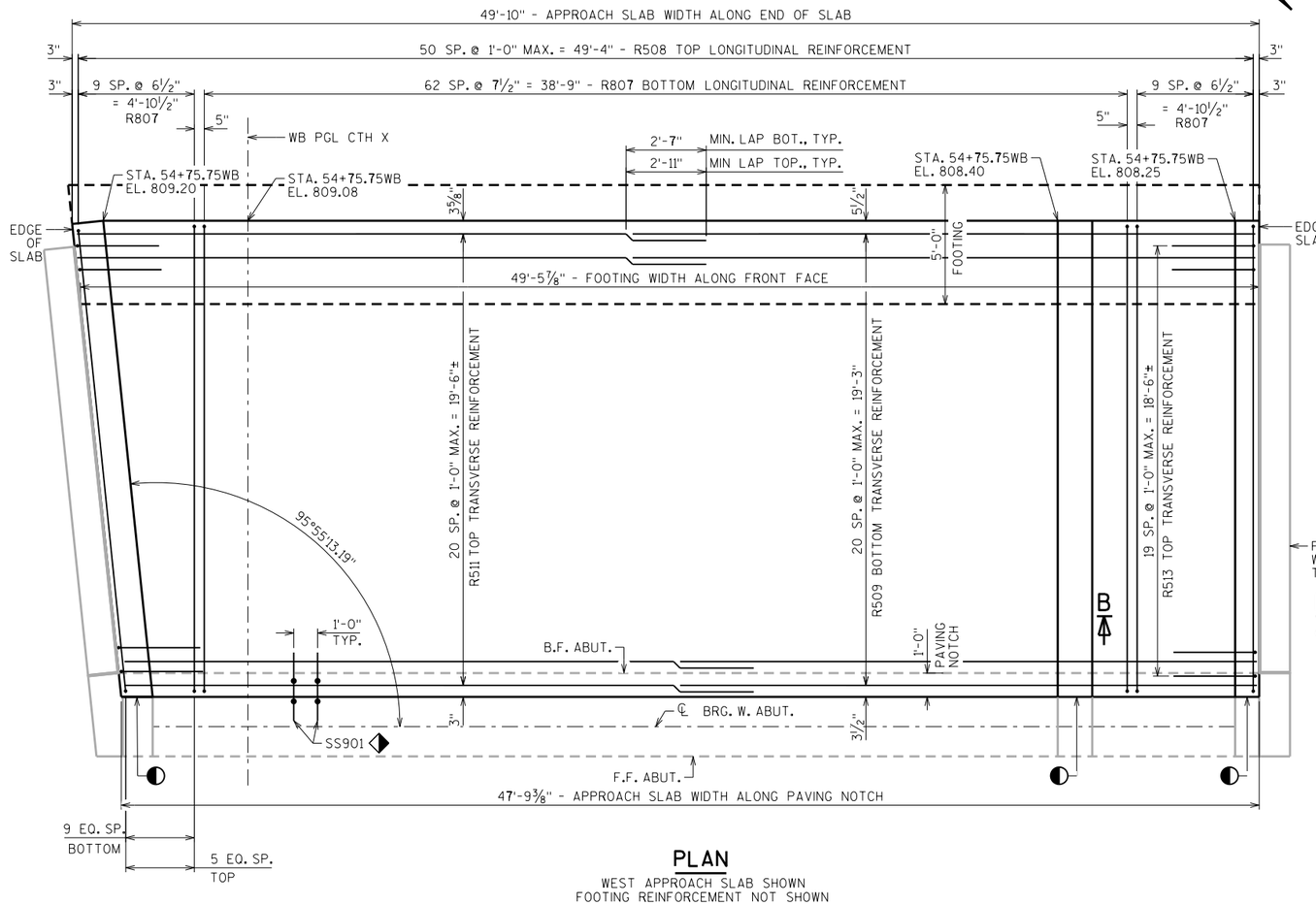




DETAIL A

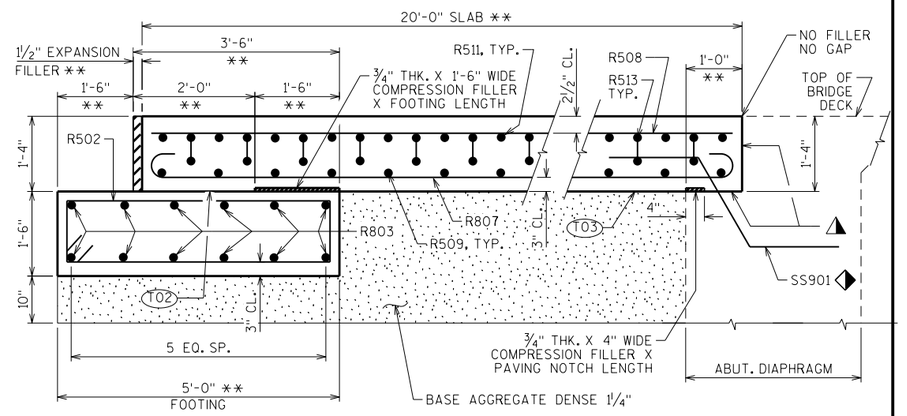


SECTION B-B



PLAN

WEST APPROACH SLAB SHOWN
FOOTING REINFORCEMENT NOT SHOWN



SECTION THRU APPROACH SLAB

◐ ½" FILLER (INCLUDED IN PARAPET LENGTH), AND PLACED BTWN. ABUT. WINGWALL AND APPROACH SLAB; SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE).

(T02) STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THICKNESS) OF POLYETHELENE SHEETS OVER THE ENTIRE TOP OF FOOTING

(T03) PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THICKNESS) OF POLYETHELENE SHEETS OVER THE ENTIRE TOP OF SUBGRADE. POLYETHYLENE SHEETS SHALL BE INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES".

** MEASURED NORMAL TO ABUTMENT ℄.

◭ APPLY PROTECTIVE SURFACE TREATMENT TO PAVING NOTCH SURFACES PRIOR TO POURING STRUCTURAL APPROACH SLAB.

◆ STAINLESS STEEL, SEE "SUPERSTRUCTURE DETAILS" SHEET FOR BILL OF BARS.

DESIGN DATA

CONCRETE STRENGTH, f'c:	4,000 P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60, fy:	60,000 P.S.I.
ALLOWABLE SOIL BEARING PRESSURE:	2,000 P.S.F.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

WEST APPROACH SLAB

SHEET 13

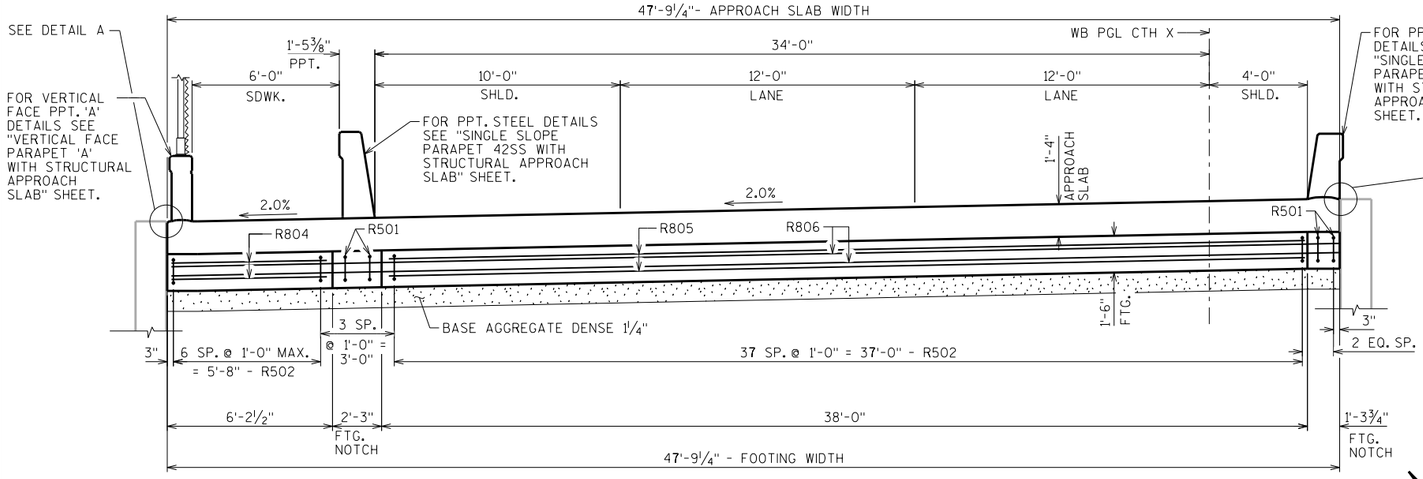
SCALE = 3.0

8

8

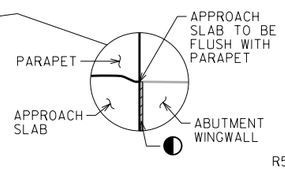
STATE PROJECT NUMBER

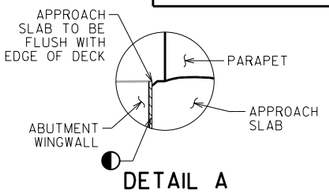
2788-00-71



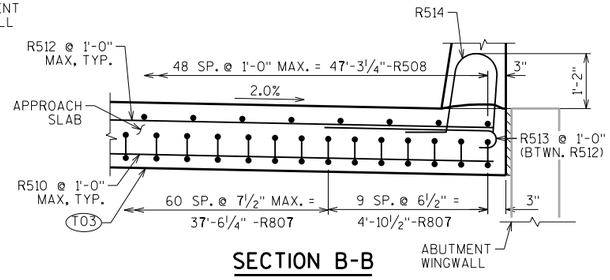
CROSS SECTION THRU ROADWAY

EAST APPROACH SLAB SHOWN
SHOWING FOOTING REINFORCEMENT ONLY
LOOKING EAST

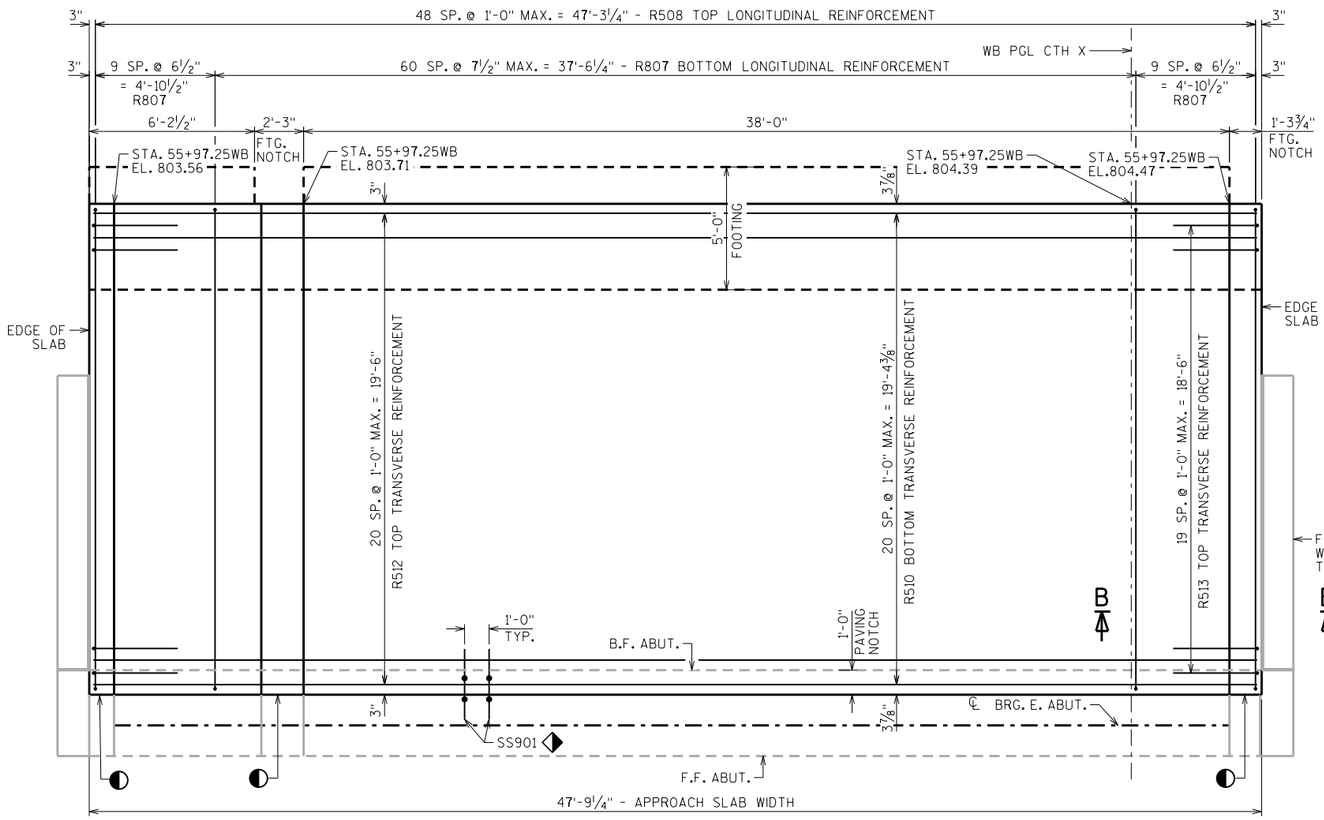




DETAIL A

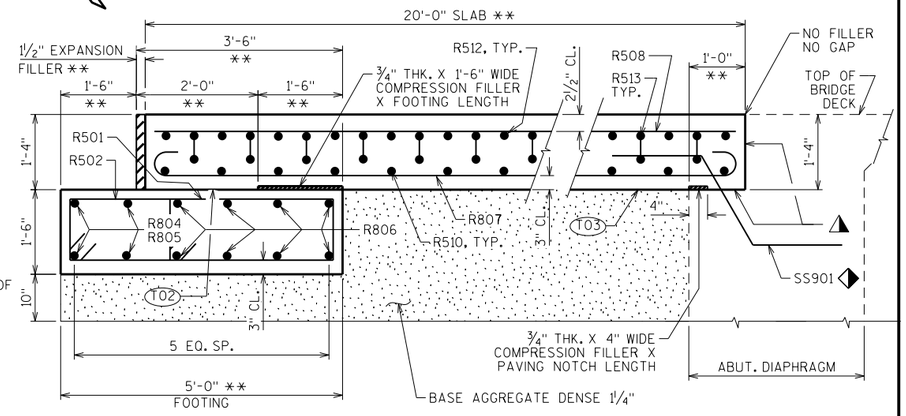


SECTION B-B



PLAN

EAST APPROACH SLAB SHOWN
FOOTING REINFORCEMENT NOT SHOWN



SECTION THRU APPROACH SLAB

** MEASURED NORMAL TO ABUTMENT ℄.

◐ ½" FILLER (INCLUDED IN PARAPET LENGTH), AND PLACED BTWN. ABUT. WINGWALL AND APPROACH SLAB: SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE).

(T02) STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THICKNESS) OF POLYETHELENE SHEETS OVER THE ENTIRE TOP OF FOOTING

(T03) PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THICKNESS) OF POLYETHELENE SHEETS OVER THE ENTIRE TOP OF SUBGRADE. POLYETHYLENE SHEETS SHALL BE INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES".

◭ APPLY PROTECTIVE SURFACE TREATMENT TO PAVING NOTCH SURFACES PRIOR TO POURING STRUCTURAL APPROACH SLAB.

◆ STAINLESS STEEL, SEE "SUPERSTRUCTURE DETAILS" SHEET FOR BILL OF BARS.

DESIGN DATA

CONCRETE STRENGTH, f'c:	4,000 P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60, fy:	60,000 P.S.I
ALLOWABLE SOIL BEARING PRESSURE:	2,000 P.S.F.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

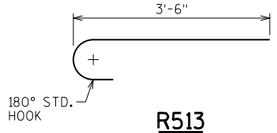
EAST APPROACH SLAB

SHEET 14

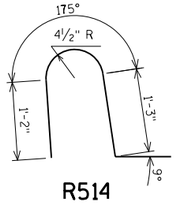
SCALE = 3.0

8

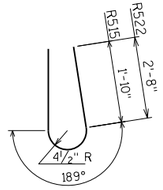
8



R513

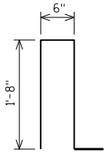


R514

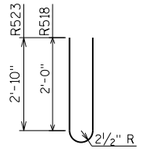


R515, R522

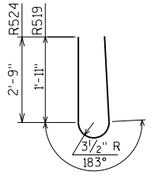
R516



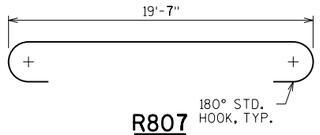
R517



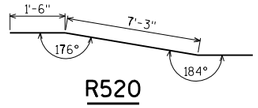
R518, R523



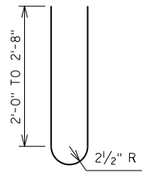
R519, R524



R807



R520



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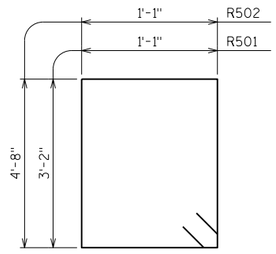
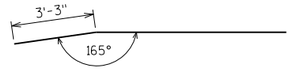


R501, R502



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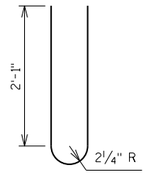

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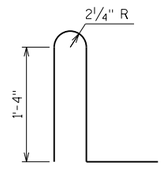


R528

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

STATE PROJECT NUMBER

2788-00-71

BILL OF BARS

BAR MARK	COAT	NO. REQUIRED EAST SLAB	NO. REQUIRED WEST SLAB	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	4	0	9'-2"	X		APPROACH SLAB-FOOTING-STIRRUPS-NOTCHES
R502	X	45	51	12'-2"	X		APPROACH SLAB-FOOTING-STIRRUPS
R803	X	0	24	27'-9"			APPROACH SLAB-FOOTING-TRANS.
R804	X	4	0	5'-10"			APPROACH SLAB-FOOTING-TRANS.
R805	X	4	0	37'-8"			APPROACH SLAB-FOOTING-TRANS.
R806	X	8	0	47'-5"			APPROACH SLAB-FOOTING-TRANS.
R807	X	79	83	21'-5"	X		APPROACH SLAB-LONGIT.-BOTTOM
R508	X	49	51	19'-7"			APPROACH SLAB-LONGIT.-TOP
R509	X	0	42	26'-1"			APPROACH SLAB-TRANS.-BOTTOM
R510	X	21	0	47'-5"			APPROACH SLAB-TRANS.-BOTTOM
R511	X	0	42	26'-3"			APPROACH SLAB-TRANS.-TOP
R512	X	21	0	47'-5"			APPROACH SLAB-TRANS.-TOP
R513	X	40	40	4'-1"	X		APPROACH SLAB-TRANS.-TOP-EDGES
R514	X	34	34	4'-5"	X		PARAPET-VERT.-32SS & 42SS PPTS.
R515	X	17	17	5'-0"	X		PARAPET-VERT.-32SS PPT.
R516	X	23	23	2'-9"	X		PARAPET-VERT.-32SS & 42SS PPTS.
R517	X	34	34	4'-4"	X		PARAPET-VERT.-32SS & 42SS PPTS.
R518	X	11	11	4'-9"	X		PARAPET-VERT.-32SS PPT.
R519	X	6	6	4'-10"	X		PARAPET-VERT.-32SS PPT.
R520	X	2	2	19'-5"	X		PARAPET-HORIZ.-32SS & 42SS PPTS.
R521	X	10	10	19'-5"			PARAPET-HORIZ.-32SS & 42SS PPTS.
R522	X	17	17	6'-8"	X		PARAPET-VERT.-42SS PPT.
R523	X	5	5	6'-5"	X		PARAPET-VERT.-42SS PPT.
R524	X	6	6	6'-6"	X		PARAPET-VERT.-42SS PPT.
R525	X	6	6	5'-5"	X	⚠	PARAPET-VERT.-42SS PPT.
R526	X	2	2	19'-5"	X		PARAPET-HORIZ.-42SS PPT.
R527	X	24	24	4'-10"	X		PARAPET-VERT.-VERT. FACE PPT.
R528	X	24	24	4'-0"	X		PARAPET-VERT.-VERT. FACE PPT.
R429	X	6	6	19'-6"			PARAPET-HORIZ.-VERT. FACE PPT.

⚠ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
R525	2 SERIES OF 6	4'-9" TO 6'-1"

BUNDLE AND TAG EACH SERIES SEPARATELY.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

APPROACH SLAB DETAILS

SHEET 15

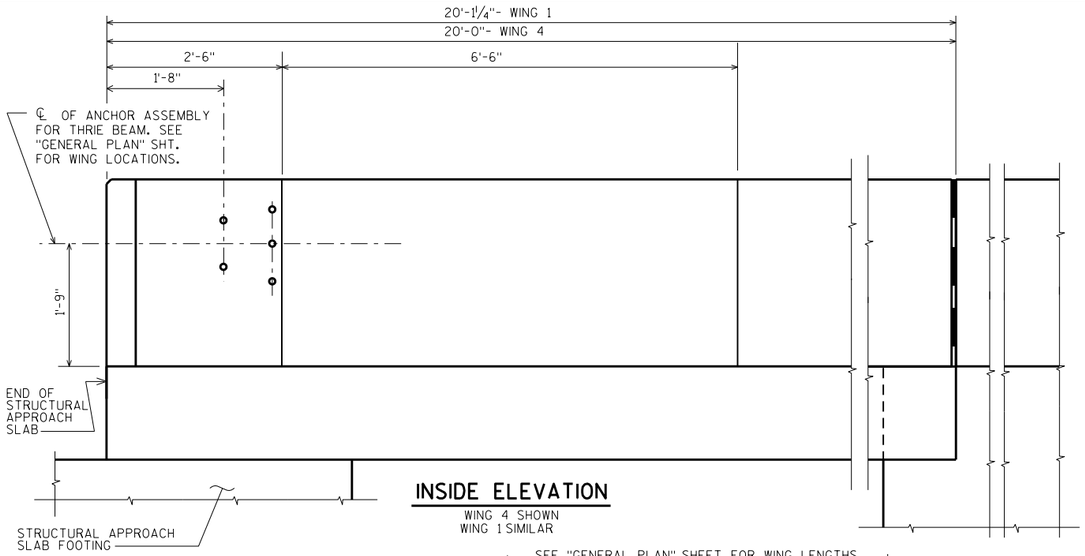
SCALE = 3.0

8

8

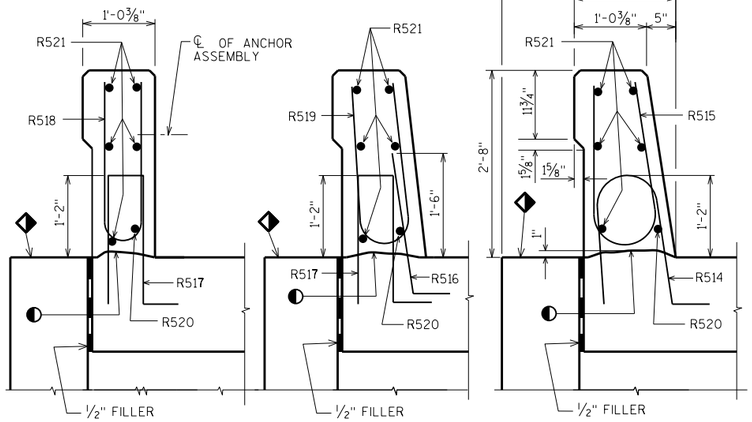
STATE PROJECT NUMBER

2788-00-71



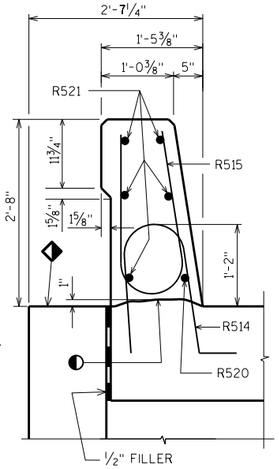
INSIDE ELEVATION

WING 4 SHOWN
WING 1 SIMILAR

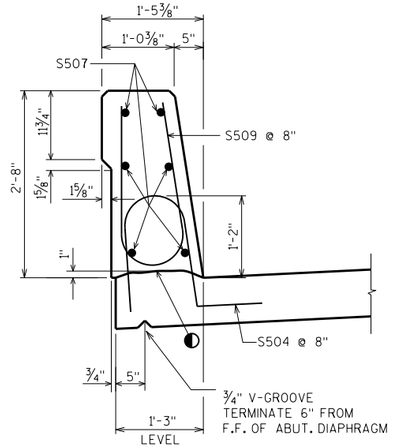


SECTION A

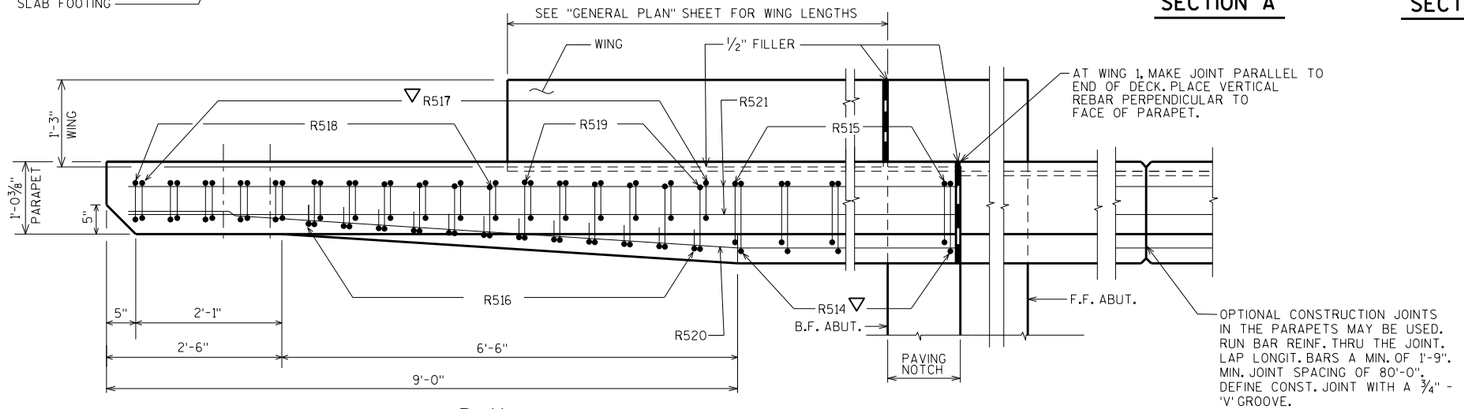
SECTION B



SECTION C

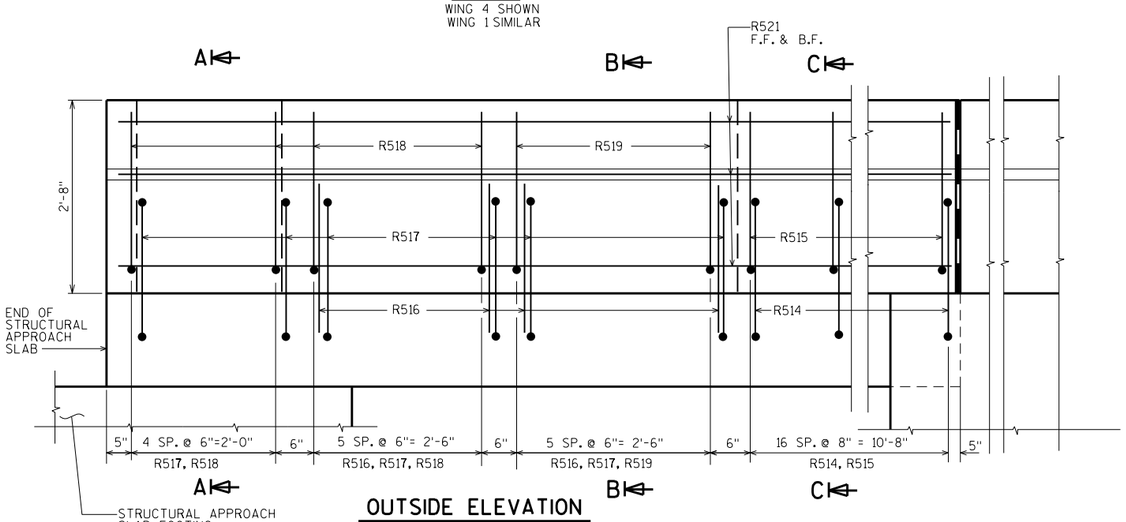


SECTION THRU PARAPET ON DECK



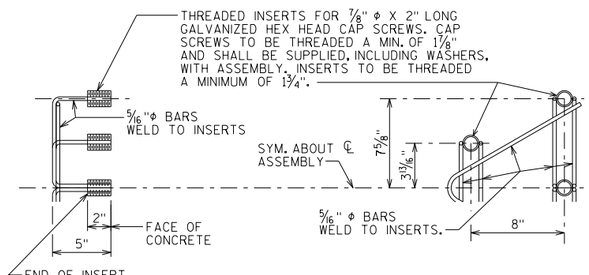
PLAN

WING 4 SHOWN
WING 1 SIMILAR



OUTSIDE ELEVATION

WING 1 SHOWN, WING 4 SIMILAR
(WING NOT SHOWN FOR CLARITY)



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

◆ SLOPE FOR DRAINAGE

◐ CONST. JOINT - STRIKE OFF AS SHOWN.

▽ R517 AND R514 BARS TO BE TIED TO STRUCTURAL APPROACH SLAB STEEL BEFORE STRUCTURAL APPROACH SLAB IS POURED.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY: MJK | PLANS CK'D.: SAD

SINGLE SLOPE PARAPET 32SS WITH STRUCTURAL APPROACH SLAB

SHEET 16

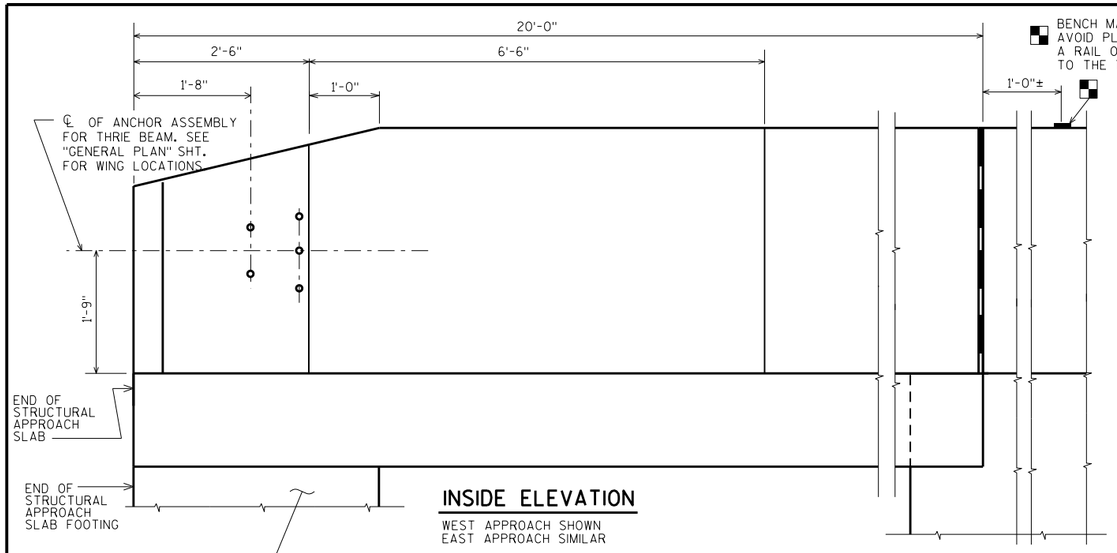
SCALE = 1.05

8

8

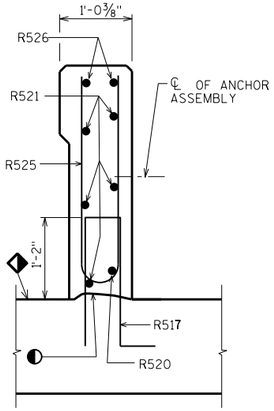
STATE PROJECT NUMBER

2788-00-71

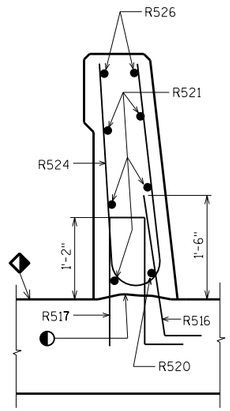


INSIDE ELEVATION

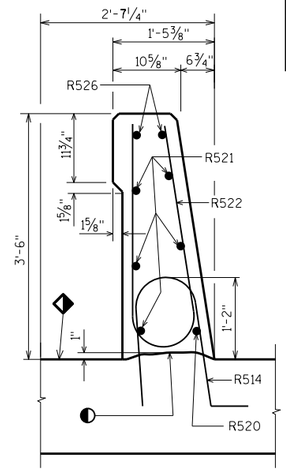
WEST APPROACH SHOWN
EAST APPROACH SIMILAR



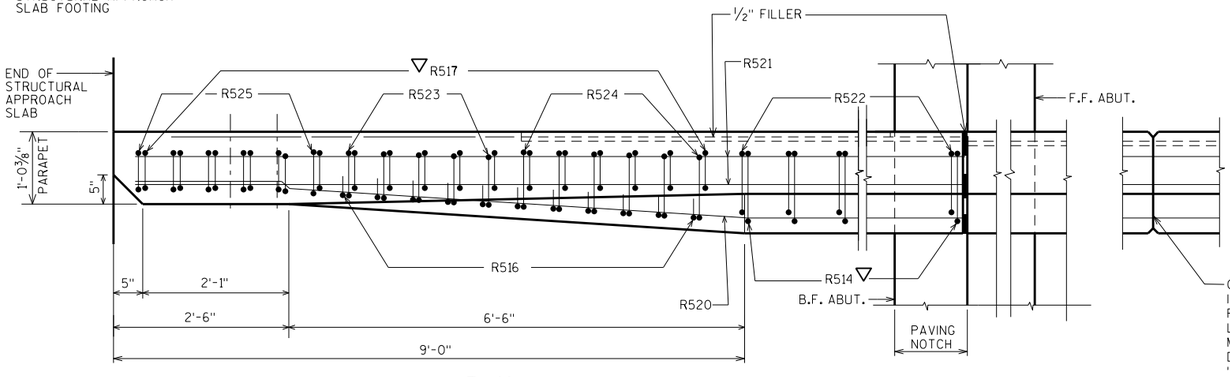
SECTION A



SECTION B

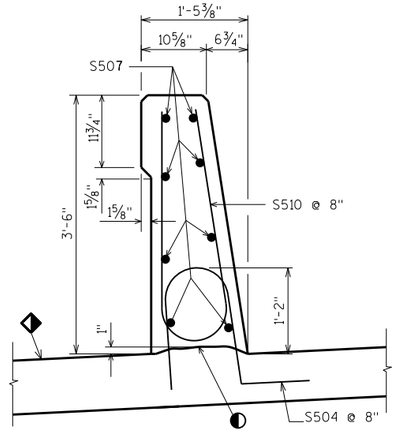


SECTION C

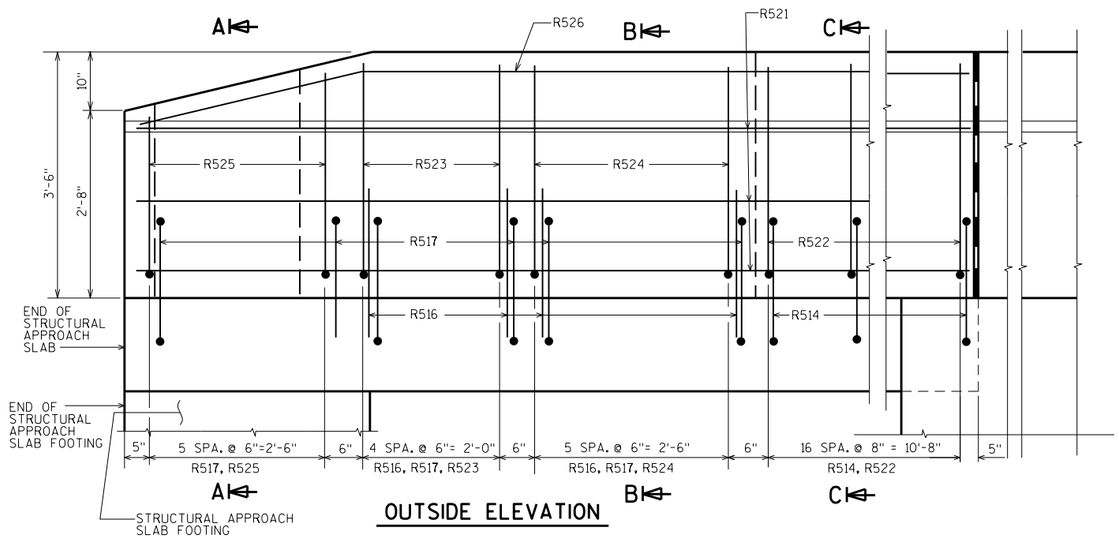


PLAN

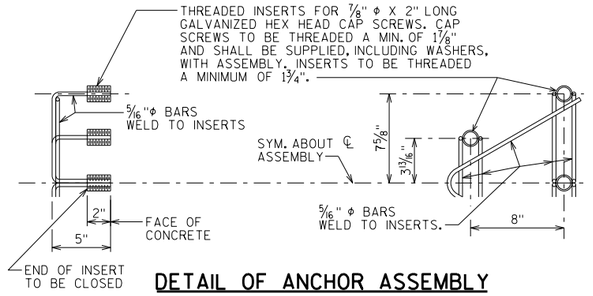
OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A ¾" - 'V' GROOVE.



SECTION THRU PARAPET ON DECK



OUTSIDE ELEVATION



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

◐ CONST. JOINT - STRIKE OFF AS SHOWN.

◆ MATCH DECK CROSS SLOPE

▽ R517 AND R514 BARS TO BE TIED TO STRUCTURAL APPROACH SLAB STEEL BEFORE STRUCTURAL APPROACH SLAB IS POURED.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

SINGLE SLOPE PARAPET 42SS WITH STRUCTURAL APPROACH SLAB

SHEET 17

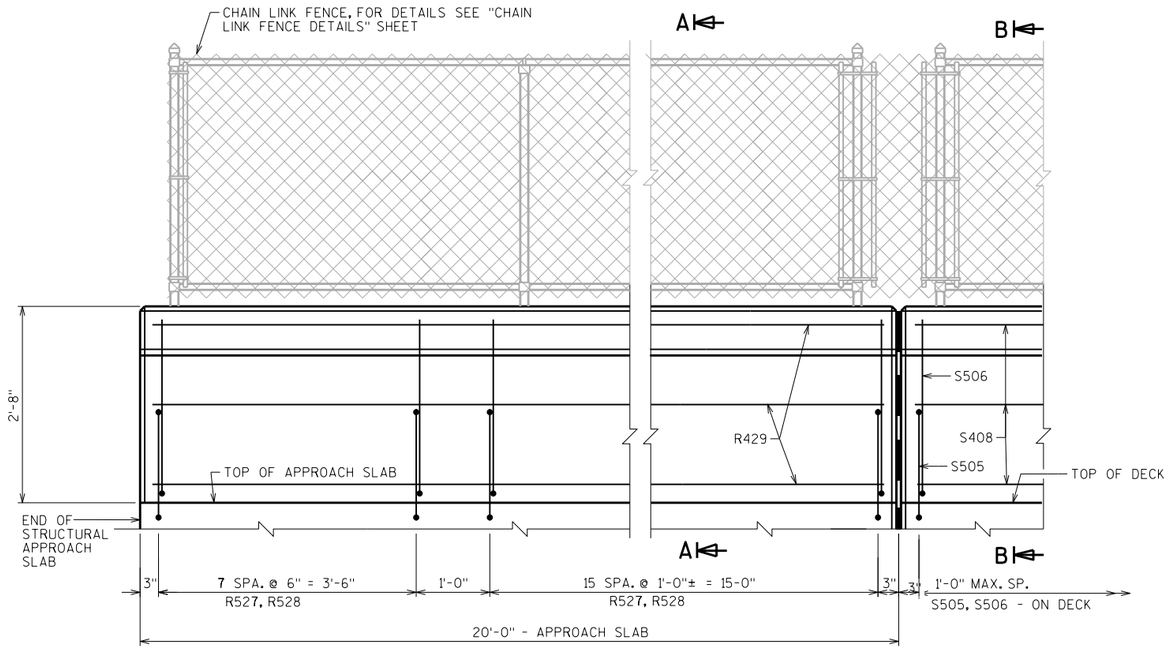
SCALE = 1:1

8

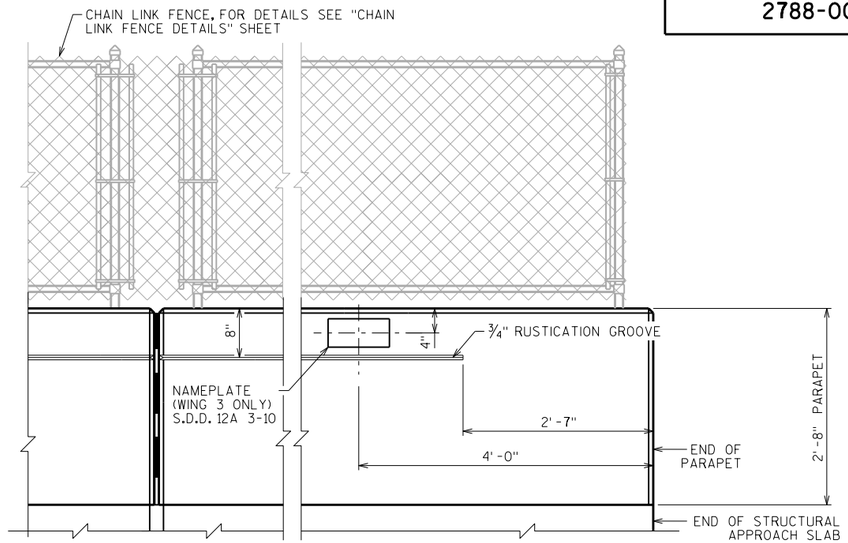
8

STATE PROJECT NUMBER

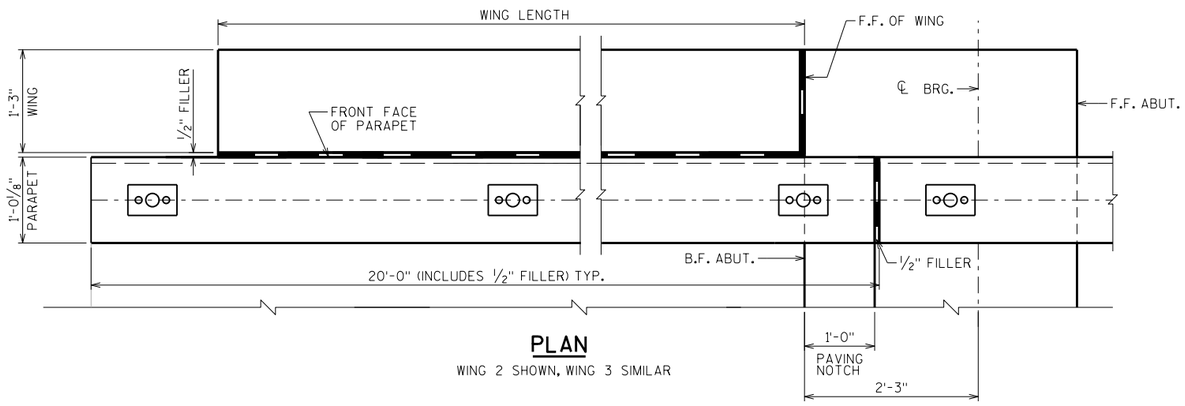
2788-00-71



OUTSIDE ELEVATION

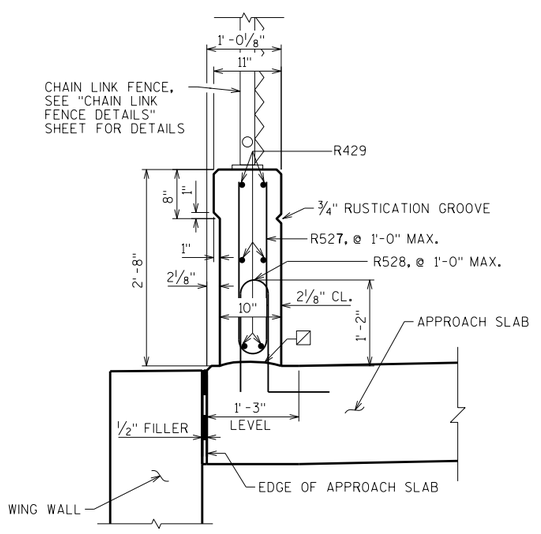


INSIDE ELEVATION

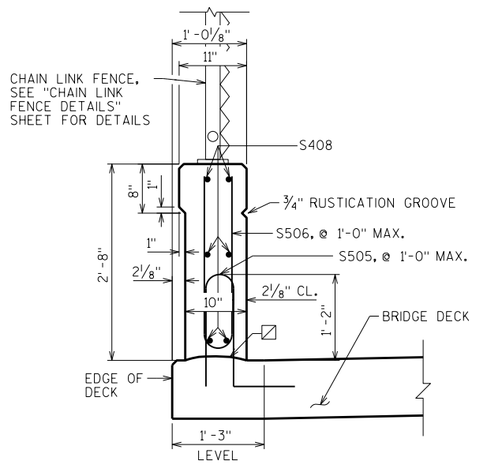


PLAN

WING 2 SHOWN, WING 3 SIMILAR



SECTION A



SECTION B

CONST. JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH FOR DECK POUR.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

VERTICAL FACE PARAPET 'A' WITH STRUCTURAL APPROACH SLAB

SHEET 18

SCALE = 1.0

8

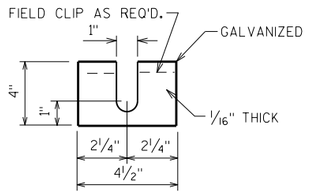
8

STATE PROJECT NUMBER

2788-00-71

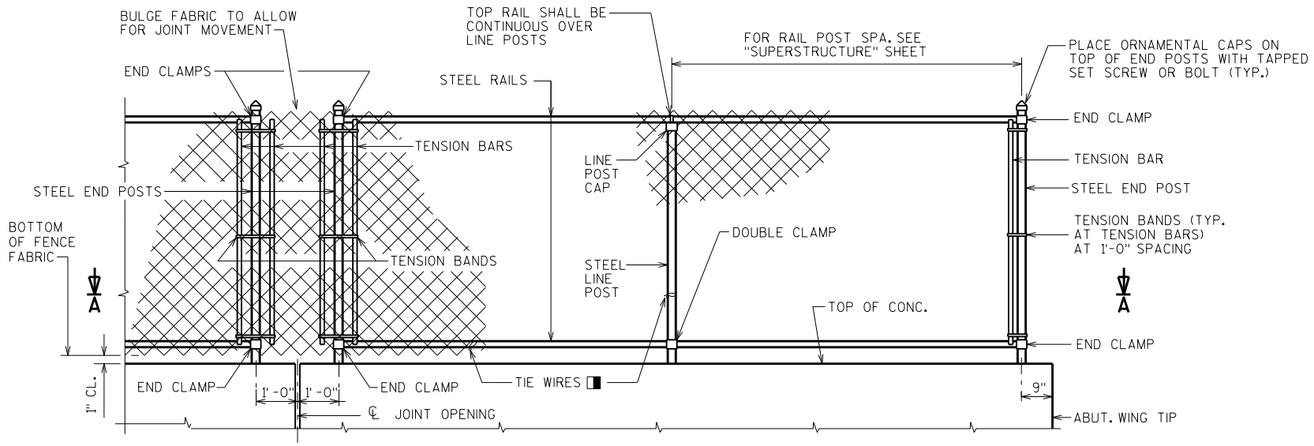
FENCE MEMBER SIZE & WEIGHT

STEEL FENCE MEMBER	OUTSIDE DIAMETER (INCHES)	WEIGHT (LB/FT)
RAILS	1.660	2.27
END POST	2.875	5.80
OVERHANG POST	2.875	5.80
LINE POST	2.375	3.65
POST SLEEVE	4.000	9.12



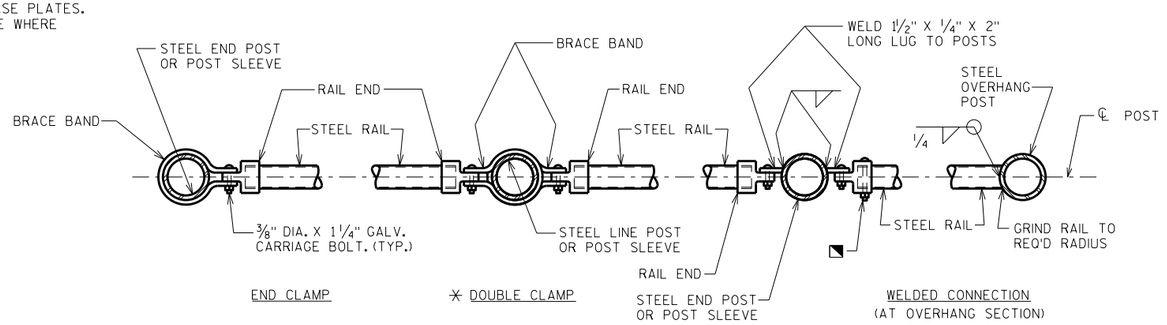
POST SHIM DETAILS

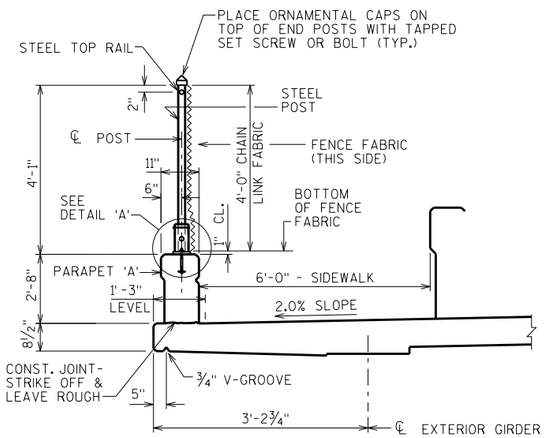
SHIMS REQUIRED ONLY WHEN END POSTS AND LINE POSTS ARE WELDED TO BASE PLATES. PROVIDE 4 SHIMS PER POST. USE WHERE REQUIRED FOR ALIGNMENT.



FENCE PART ELEVATION

VIEWING FABRIC SIDE

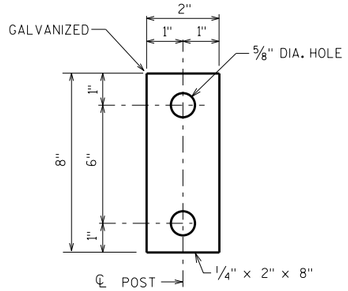




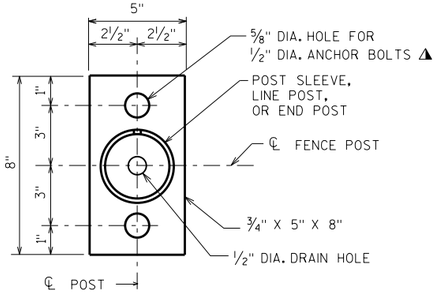
SECTION THRU FENCE

SECTION A-A

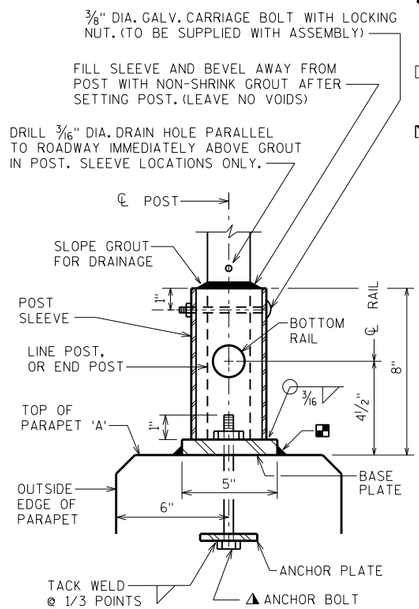
NOTE: PLACE ALL BOLT HEADS ON SIDE OF FENCE ADJACENT TO PEDESTRIANS



ANCHOR PLATE



BASE PLATE



DETAIL 'A'

UNIT SHALL BE GALVANIZED AFTER FABRICATION

NOTE: IN LIEU OF USING THE POST SLEEVE, THE FENCE POST MAY BE WELDED TO THE BASE PLATE.

GENERAL NOTES

POSTS ARE TO BE SET VERTICAL.

ALL FENCE COMPONENTS SHALL BE GALVANIZED STEEL WITH A COLORED POLYMER-COATING ON THE OUTSIDE.

FABRIC SHALL CONFORM TO ASTM F668, CLASS 2B. STEEL RAILS, POSTS AND POST SLEEVES SHALL CONFORM TO ASTM F1083, STANDARD WEIGHT PIPE (SCHEDULE 40). FITTINGS SHALL CONFORM TO ASTM F626. SEE THE "BRIDGE SPECIAL PROVISIONS" FOR ADDITIONAL DETAILS.

THE COLOR OF POLYMER-COATING FOR THIS STRUCTURE SHALL BE BLACK IN ACCORDANCE WITH ASTM F934.

THE BID ITEM SHALL BE "FENCE CHAIN LINK POLYMER-COATED 4- FT.", LF.

COMPLETE ANY REQUIRED WELDING OF COMPONENTS BEFORE GALVANIZING.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

BASE PLATES, ANCHOR PLATES AND SHIMS SHALL BE ASTM A709, GRADE 36.

ALL POST SPACINGS ARE MEASURED HORIZONTALLY ALONG THE C/L OF THE POST.

◪ CAULK AROUND PERIMETER OF BASE PLATE AND FILL PORTION OF SLOTTED HOLE AROUND ANCHOR BOLT IN SHIM WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

✳ ALTERNATE TO DOUBLE CLAMP: USE LINE RAIL CLAMP (BOULEVARD) OR 180° BRACE BAND, WHICH MAY BE USED WHEN THE POSTS ARE EITHER BOLTED TO THE POST SLEEVES OR DIRECTLY WELDED TO THE BASE PLATE.

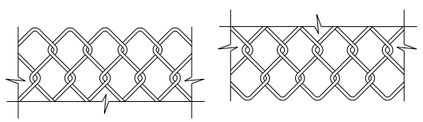
◭ 1/2" DIA. X 6 7/8" LONG GALVANIZED HEX BOLT WITH NUT & WASHER. SEE ✿

✿ ALTERNATIVE ANCHORAGE: CONCRETE ADHESIVE ANCHORS 1/2-INCH. EMBED 7" IN CONCRETE. ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.

◨ ATTACH FABRIC TO RAILS, AND TO POSTS WITHOUT TENSION BANDS, WITH TIE WIRES (ROUND, 9-GAGE) SPACED AT 1'-0".

◹ BOLT RAIL TO RAIL END TO SECURE OVERHANG SECTION. ALTERNATE IS TO WELD RAIL DIRECTLY TO END POST.

MINIMUM LENGTH OF TOP RAIL BETWEEN SPLICES SHALL BE 20'-0". LOCATE SPLICES NEAR 1/4 POINT OF POST SPACING.



TOP DETAIL BOTTOM DETAIL

FENCE FABRIC

FENCE FABRIC WOVEN OF 9-GAGE WIRE IN 2" DIAMOND PATTERN MESH WITH BOTH THE TOP AND BOTTOM SELVAGES KNUCKLED.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE B-67-315

DRAWN BY MJK | PLANS CK'D. SAD

CHAIN LINK FENCE DETAILS

SHEET 19

8

15

8

SCALE = 5.33333