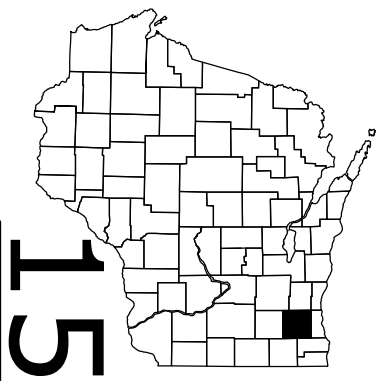


WKE
PROJECT ID: 2810-02-71
WITH: N/A
COUNTY: WAUKESHA

MAR 13
ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 44



DESIGN DESIGNATION

A.A.D.T. (2011)	=	7770
A.A.D.T. (2031)	=	9780
D.H.V. (2031)	=	
D.D.	=	59/41
T.	=	8.3%
DESIGN SPEED	=	60 MPH
ESALS	=	1,350,500

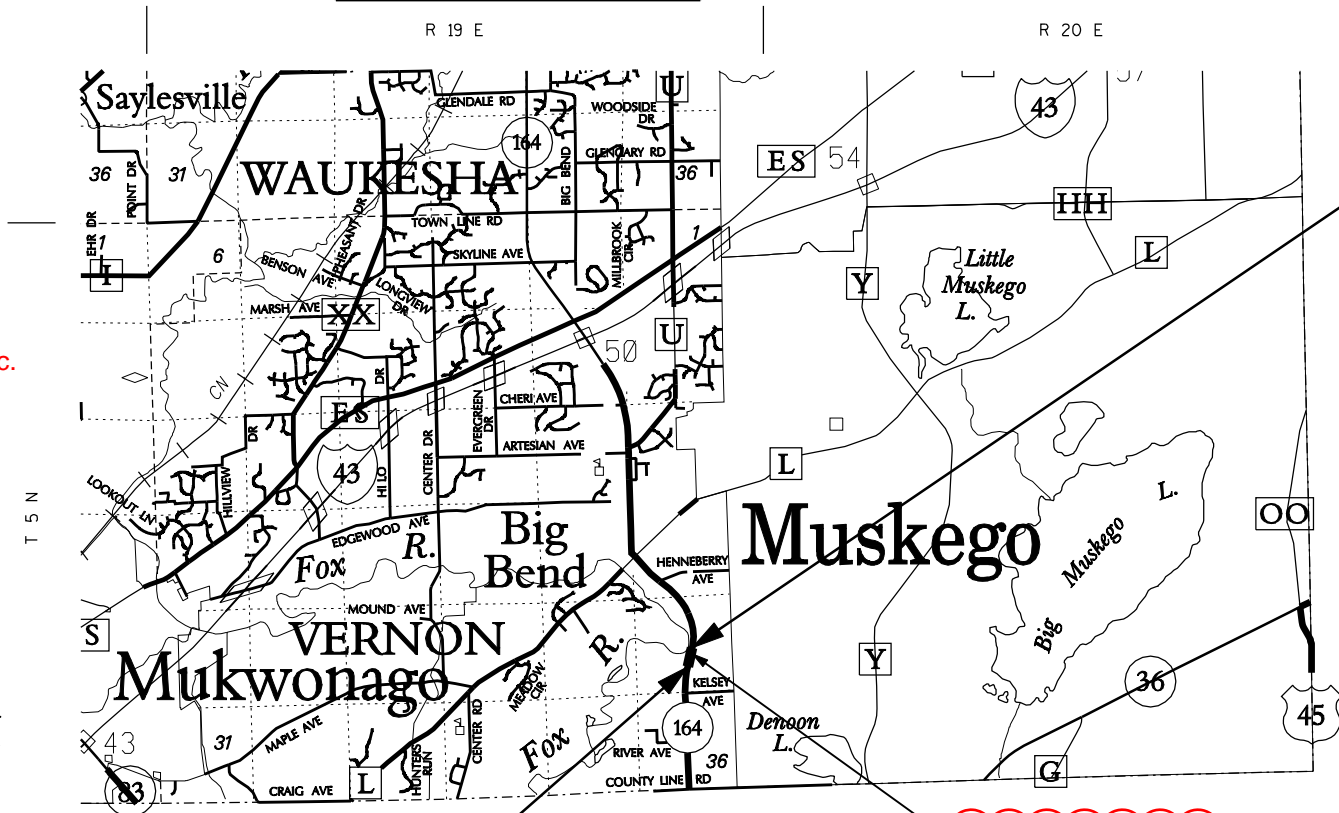
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
BIG BEND DRIVE
1.2 MILES SOUTH OF BIG BEND
STH 164
WAUKESHA COUNTY

STATE PROJECT NUMBER
2810-02-71



BEGIN PROJECT
STA 92+00.00
Y = 106 763.76
X = 692 365.06

STRUCTURE NO. C-67-0070
STA 93+45.50

LAYOUT
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.047 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), WAUKESHA COUNTY ZONE, NAD 83 (2007).

ELEVATIONS SHOWN ON THIS PLAN AREA REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM NAVD 88 (2007).

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
2810-02-71		

AS-BUILT PLAN
SUPERVISOR: ANITA PUSH
PROJECT MANAGER: TRACI GENGLER
PROJECT LEADER: TONY MINTO
PRIME CONTRACTOR: PHEIFER BROS.
WORK STARTED: 5/1/13
WORK COMPLETED: 8/19/13

END PROJECT
STA 94+50.00

ORIGINAL PLANS PREPARED BY

PATRICK ENGINEERING

WISCONSIN PROFESSIONAL ENGINEER

KURT E. FEUERSTEIN
631444
MILWAUKEE, WI

11/1/2012

(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	PATRICK ENGINEERING, INC.
Designer	PATRICK ENGINEERING, INC.
Project Manager	TRACI GENGLER, P.E.
Regional Examiner	
Regional Supervisor	ANITA PUSCH
C.O. Examiner	

APPROVED FOR THE DEPARTMENT

DATE: 11/1/2012

Traci Gengler (Signature)

E

GENERAL NOTES

- 1. NO TREES AND/OR SHRUBS SHALL BE TRIMMED OR REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.
- 2. THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. SOME UTILITIES SHOWN MAY BE RELOCATED BEFORE THE CONTRACT BEGINS. THE CONTRACTOR IS RESPONSIBLE FOR MAKING DETERMINATIONS AS TO THE TYPE AND LOCATION OF UNDERGROUND UTILITIES NECESSARY TO AVIOD DAMAGE
- 3. THE CONTRACTOR SHALL CONTACT DIGGERS HOTLINE AND ANY UTILITIES THAT ARE NOT A MEMBER OF DIGGERS HOTLINE PRIOR TO THE START OF THE WORK.
- 4. DISTURBED AREA WITHIN THE PROJECT LIMITS SHALL BE RESTORED WITH SALVAGED TOPSOIL, SEED, MULCH AND FERTILIZER AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.
- 5. DIMENSIONS GIVEN FOR EXISTING FEATURES SHALL BE CONSIDERED AS APPROXIMATE AND MEASURED IN THE FIELD FOR MATCHING PURPOSES.
- 6. THE EXISTING MAIL BOXES AND SIGNS SHALL REMAIN IN PLACE, THE CONTRACTOR SHALL PROTECT THEM FROM DAMAGE.
- 7. THE EXISTING DRIVEWAYS AND FIELD ENTRANCES WILL BE RESTORED IN KIND, EXCEPT AS NOTED OR AS DIRECTED BY THE ENGINEER.
- 8. TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
- 9. RESTORATION OF EXPOSED SLOPES AND DITCHES SHALL TAKE PLACE WITHIN THREE CALENDAR DAYS AFTER FINISHED GRADING IS COMPLETE.

UTILITIES

Lawrence Huber ANR Pipeline Company - Gas/Petroleum W3925 Pipeline Ln Eden, WI 53019 (920) 477-2235 x13 lawrence.huber@transcanada.com	Kevin Anderson AT&T Wisconsin - Communication Line 7721 West Fond Du Lac Ave, 1st Fl Milwaukee, WI 53218 (414) 536-2971 KA8421@att.com
Jim Kostuch Poetec Business Services 13935 Bishops Dr. Brookfield, WI 53005 (262) 792-7938 james.kostuch@windstream.com	Mike Olsen ATC Management, Inc. - Electricity 801 O'Keefe Rd P.O. Box 6113 De Pere, WI 54115-6113 (920) 338-6582 molsen@atcillc.com
Steven Cramer Time Warner Cable - Communication Line 1320 N Dr Martin Luther King Dr Milwaukee, WI 53212-4002 (414) 277-4045 steve.cramer@twcable.com	Michael Johnson TDS Telecom - Communication Line 20875 Cross Roads Circle, Suite 800 Waukesha, WI 53186 (262) 754-3052 Michael.Johnson@tdstelecom.com
Doug Salentine Town of Vernon - Road Facility W249 S8910 Center Dr P.O. Box 309 Big Bend, WI 53103-0309 (262) 662-7785 dpw@townofvernon.org	Tom Johnson Village of Big Bend Department of Public Works Water P.O. Box 130 Big Bend, WI 53103 (262) 662-4903
Dan Sande We Energies - Electricity 333 W Everett St, A299 Milwaukee, WI 53203 (414) 221-4578 Dan.Sande@we-energies.com	Dan Sande We Energies - Gas/Petroleum 333 W Everett St, A299 Milwaukee, WI 53203 (414) 221- 4578 Dan.Sande@we-energies.com

OTHER CONTACTS

CRAIG WEBSTER ENVIRONMENTAL REVIEW SPECIALIST WISCONSIN DEPARTMENT OF NATURAL RESOURCES 141 NW BARSTOW STREET WAUKESHA, WI 53187 PHONE: (262) 574-2141 CRAIG.WEBSTER@WISCONSIN.GOV	PATRICK STANKIEWICZ UTILITY COORDINATOR 141 NW BARSTOW STREET P.O. Box 798 WAUKESHA, WI 53187 PHONE: (262) 548-5957 PATRICK.STANKIEWICZ@DOT.WI.GOV
TRACI GENGLER WISDOT PROJECT MANAGER 141 NW BARSTOW STREET WAUKESHA, WI 53187 PHONE: (262) 548-8727 TRACI.GENGLER@DOT.WI.GOV	



Call 811 3 Work Days Before You Dig
Or Toll Free (800) 242-8511
Hearing Impaired TDD (800) 542-2289
www.DiggersHotline.com

SCHEDULE OF LANDS AND INTERESTS REQUIRED

PARCEL NUMBER	OWNER	INTEREST REQUIRED	R/W ACRES REQUIRED			T.L.E. ACRES	P.L.E. ACRES
			NEW	EXISTING	TOTAL		
1	WAUKESHA COUNTY PARKS DEPARTMENT	P.L.E.	- - -	- - -	- - -	- - -	0.06

NOTES:

- EXISTING ROADWAY RIGHT-OF-WAY FOR STH 164 IS BASED ON A RIGHT-OF-WAY PLAT FOR PROJECT S 0475(2)
- COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), WAUKESHA COUNTY ZONE, NAD 83 (2007)

CURVE DATA

P.I. = 81+05.95
I = 195° 53' 43"
Δ = 15° 53' 40"
D = 1° 30'
T = 533.23'
L = 1059.63'
R = 3819.72'

CONCRETE MONUMENT W/ SEWRPC BRASS CAP

N = 104 880.74
E = 692 144.46
ELEV = 816.64

BEGIN PROJECT
STA 92+00.00

WAUKESHA COUNTY
PARKS DEPARTMENT

P.L.E., DRAINAGE FACILITIES

S 35° 18' 20" E
102.48'

S 54° 41' 40" W
30'

N 35° 18' 20" W
77.3'

96+60

252.55'

334.51

S 10° 54' 06" W

PI 97+89.43

100

105

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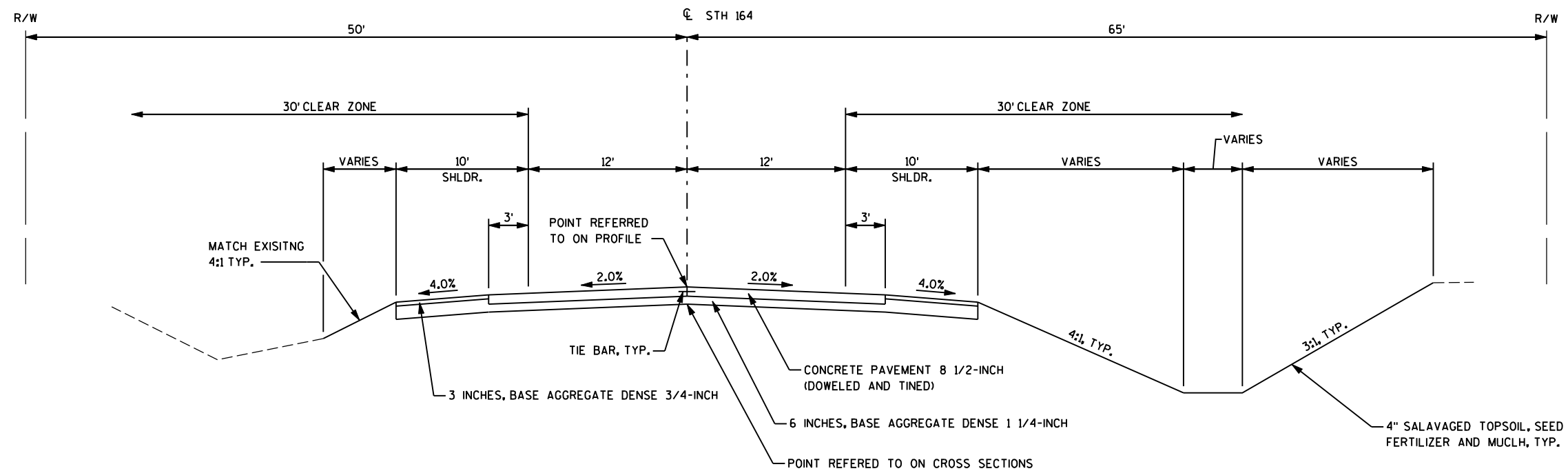
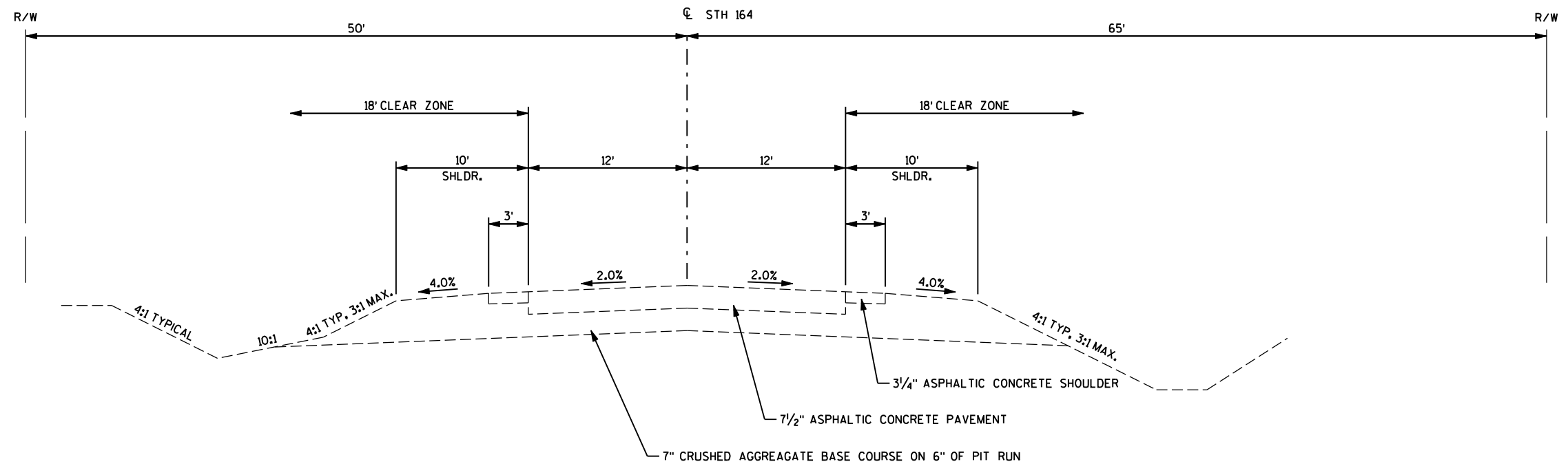
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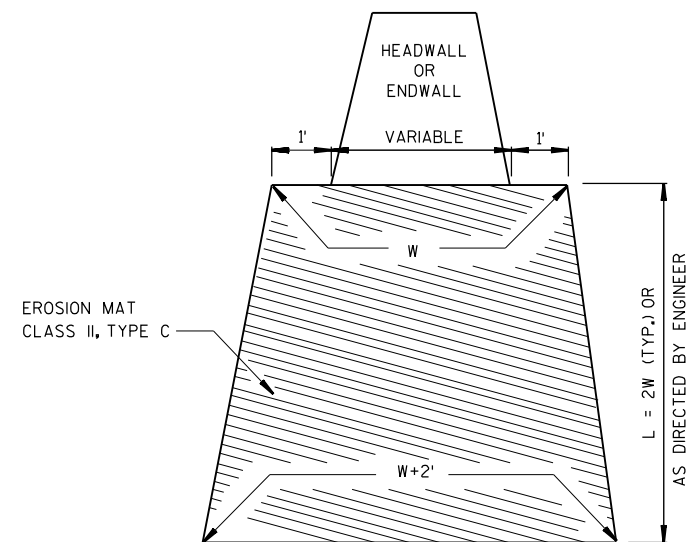
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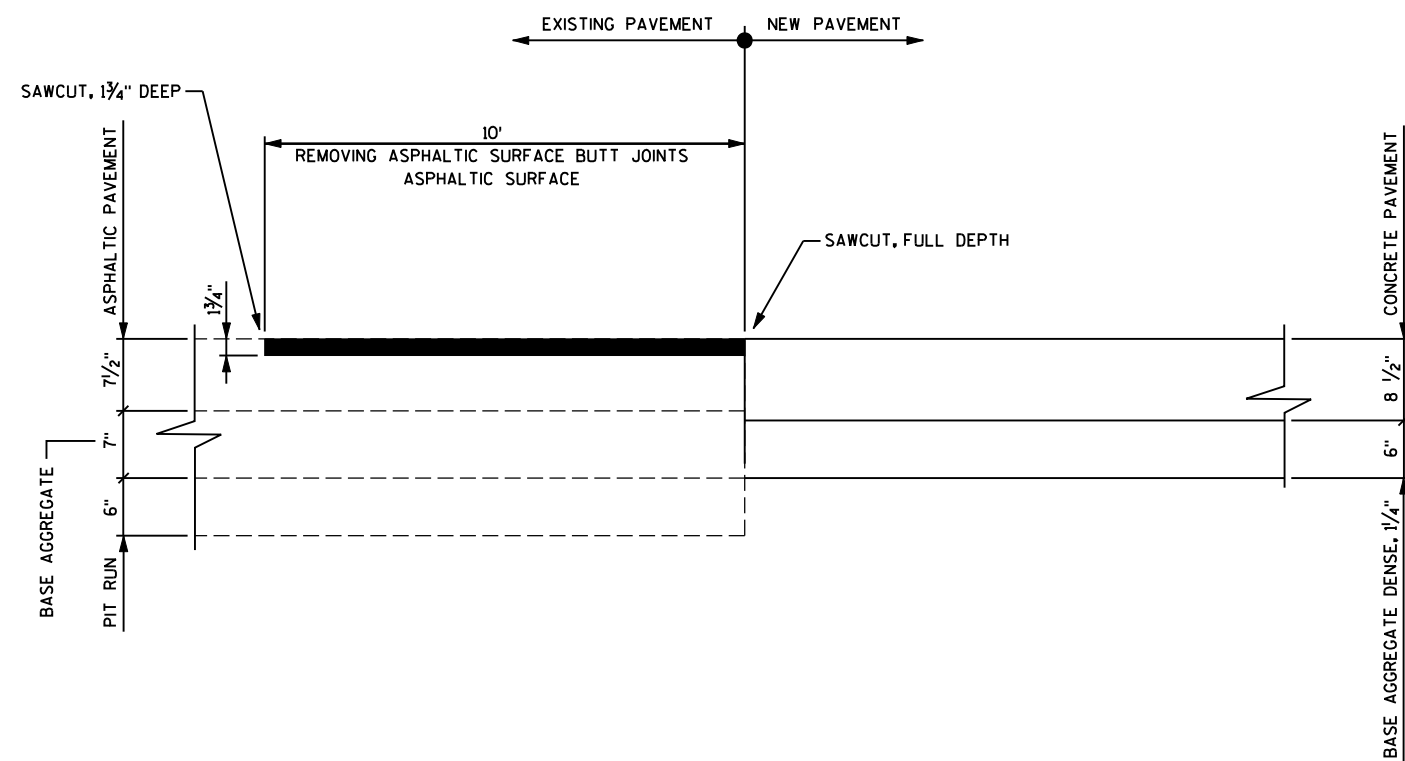
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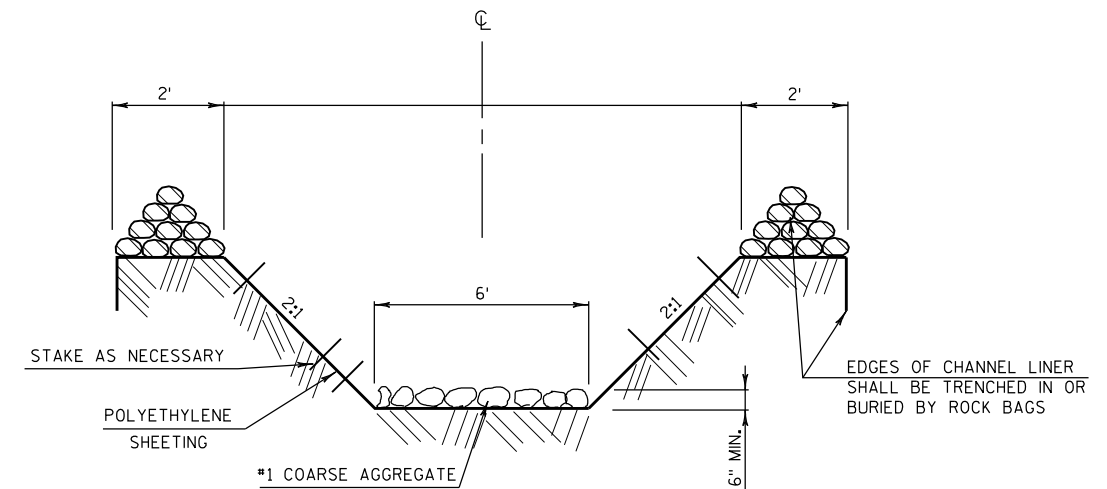




EROSION MAT TREATMENT AT ENDWALLS

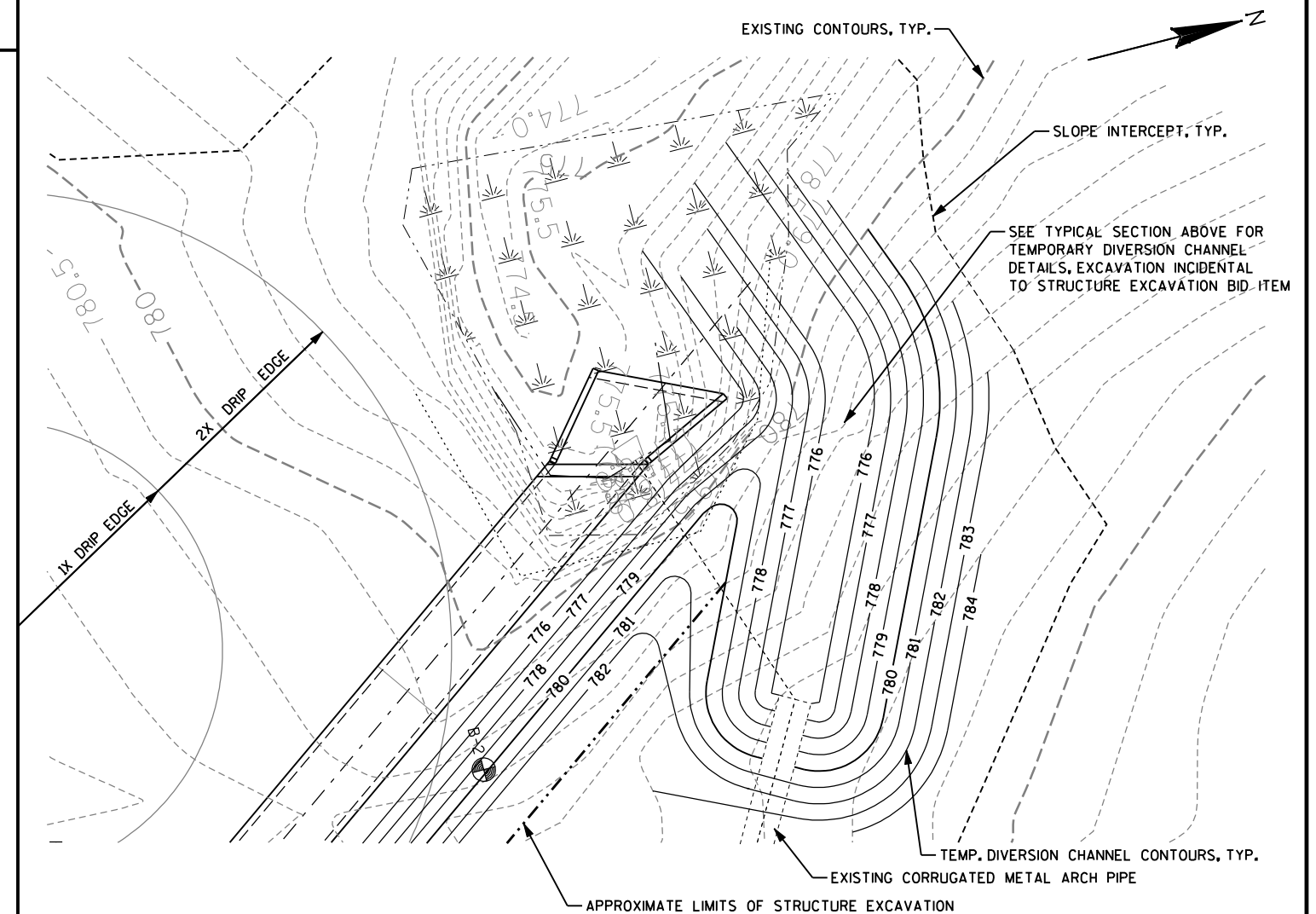


BUTT JOINT AT MATCHES



TYPICAL SECTION OF TEMPORARY DIVERSION CHANNEL (STA 94+49, 66' LT)

EXCAVATION FOR TEMPORARY CHANNEL TO BE CONSIDERED
INCIDENTAL TO THE BID ITEM EXCAVATION FOR STRUCTURES



PLAN VIEW OF TEMPORARY DIVERSION CHANNEL (STA 94+49, 66' LT)





2

NOTES:

1. CONTRACTOR TO CLEAR AND GRUB AS NECESSARY TO CONSTRUCT PROPOSED GRADING.
2. DISTURBED AREAS SHALL BE RESTORED WITHIN THREE CALENDAR DAYS OF ROUGH GRADING.

ALL AREAS NOT RESTORED WITH EROSION MAT SHALL BE RESTORED WITH SEED, FERTILIZER AND MULCH.

LEGEND

- | | |
|---|--------------------------------|
|  | EROSION MAT CLASS II, TYPE C |
|  | SILT FENCE |
|  | SLOPE INTERCEPT |
|  | ROCK BAG TEMPORARY DITCH CHECK |

STA 93+45.89
C-67-0070, SINGLE 5'-6" X 8'-0"
REINFORCED CONCRETE BOX CULVERT
42' CLEAR ROADWAY RT
93.5' CLEAR ROADWAY LT
SKEW 40°

WAUKESHA COUNTY
PARKS & LAND USE

SILT FENCE, TYP.

— RIP RAP, SEE CULVERT PLANS

EXTENDED RIPRAP 55-FEET TO THE WEST

—EXISTING CONTOURS, TYP.

— SLOPE INTERCEPT, TYP.

END PROJECT
STA 94+50.00

STH 164 (BIG BEND DRIVE)

BEGIN PROJECT
STA 92+00.00

- REPLACED EROSION MAT WITH
- RIPRAP 70' EAST OF INLET

EXISTING R/W

ANS

CROSS SECTION LIMITS

— INSTALL ROCK BAG CULVERT PIPE CHECK

WETLANDS, TYP.

EXISTING SEPTIC MOUND

PROJECT NO: 2810-02-71

HWY: STH 164

COUNTY: WAUKESHA

EROSION CONTROL

SHEET

E

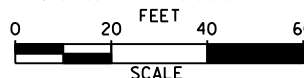
STAGE I

1. CONTRACTOR TO CONSTRUCT PROPOSED BOX CULVERT IN STAGES, TO PROVIDE EMERGENCY VEHICLE ACCESS THROUGH THE CONSTRUCTION SITE AT ALL TIMES, WHILE MAINTAINING FLOW IN EXISTING PIPE ARCH CULVERT AND DITCH SYSTEM. REMOVE EXISTING PIPE ARCH CULVERT FROM OUTLET END TO KINK AND CONSTRUCT TEMPORARY CHANNEL TO AVOID PROPOSED BOX CULVERT CONSTRUCTION.
2. MAINTAIN MINIMUM 12 FOOT LANE FOR EMERGENCY VEHICLE ACCESS THROUGH THE CONSTRUCTION SITE AT ALL TIMES, SUPPLEMENT EXISTING SHOULDER WITH BASE AGGREGATE DENSE 3/4 INCH, IF NECESSARY FOR LANE MAINTENANCE.

CLOSE ROAD IN ACCORDANCE WITH
SDD BARRICADES AND SIGNS FOR
MAINLINE CLOSURES, DETAIL E,
IMMEDIATELY AFTER DRIVEWAY ENTRANCE

1. CONTRACTOR TO INSTALL SAFETY FENCE AT DRIP EDGE OF EXISTING OAK TREE. NO WORK EXCEPT FOR FINAL GRADING AND RESTORATION SHALL OCCUR WITHIN THE DRIP EDGE.
2. THE CONTRACTOR SHALL TAKE ALL PRECAUTIONS TO AVOID TRAFFIC AND STORAGE OF MATERIALS AND VEHICLES WITHIN 2 TIMES THE DRIP EDGE DISTANCE.
3. APPROXIMATE LIMITS OF STRUCTURE EXCAVATION FIGURED AT 3.0' BENCH AND THEN 1.5:1 SLOPE FOR VERTICAL HEIGHT OF 9' (ELEV 784 - ELEV 775).
4. THE CONTRACTOR SHALL BENCH OR SHORE THE EXCAVATION IN THIS AREA TO PREVENT IT FROM ENCRANCHING INTO THE DRIP EDGE DISTANCE. THIS WORK TO BE INCIDENTAL TO THE STRUCTURE EXCAVATION BID ITEM.

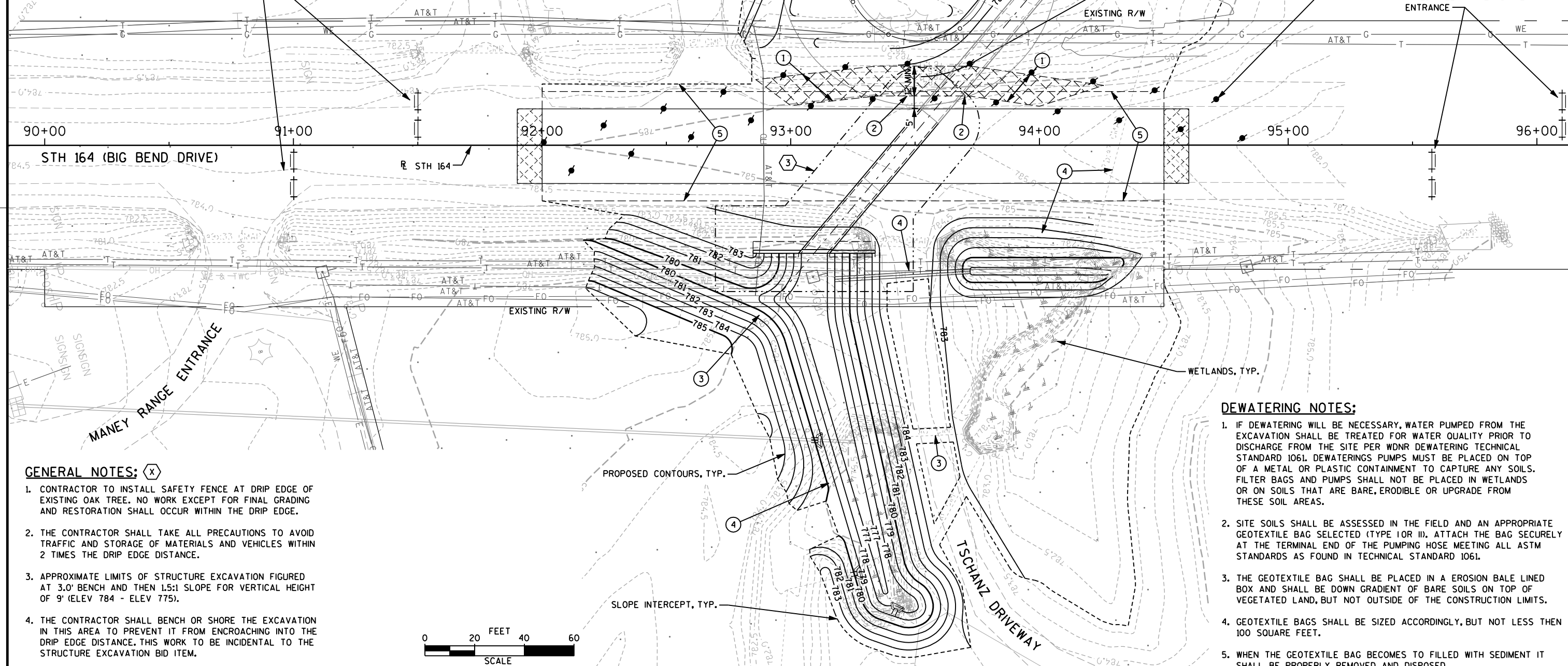
1. IF DEWATERING WILL BE NECESSARY, WATER PUMPED FROM THE EXCAVATION SHALL BE TREATED FOR WATER QUALITY PRIOR TO DISCHARGE FROM THE SITE PER WDNR DEWATERING TECHNICAL STANDARD 1061. DEWATERINGS PUMPS MUST BE PLACED ON TOP OF A METAL OR PLASTIC CONTAINMENT TO CAPTURE ANY SOILS. FILTER BAGS AND PUMPS SHALL NOT BE PLACED IN WETLANDS OR ON SOILS THAT ARE BARE, ERODIBLE OR UPGRADE FROM THESE SOIL AREAS.
2. SITE SOILS SHALL BE ASSESSED IN THE FIELD AND AN APPROPRIATE GEOTEXTILE BAG SELECTED (TYPE I OR II). ATTACH THE BAG SECURELY AT THE TERMINAL END OF THE PUMPING HOSE MEETING ALL ASTM STANDARDS AS FOUND IN TECHNICAL STANDARD 1061.
3. THE GEOTEXTILE BAG SHALL BE PLACED IN A EROSION BALE LINED BOX AND SHALL BE DOWN GRADIENT OF BARE SOILS ON TOP OF VEGETATED LAND, BUT NOT OUTSIDE OF THE CONSTRUCTION LIMITS.
4. GEOTEXTILE BAGS SHALL BE SIZED ACCORDINGLY, BUT NOT LESS THEN 100 SQUARE FEET.
5. WHEN THE GEOTEXTILE BAG BECOMES TO FILLED WITH SEDIMENT IT SHALL BE PROPERLY REMOVED AND DISPOSED.



CONSTRUCTION SEQUENCE: (X)

- STAGE II
1. CONSTRUCT TEMPORARY ROADWAY WITH BASE AGGREGATE DENSE 1-1/4 INCH FOR EMERGENCY VEHICLE ACCESS THROUGH PROJECT, MINIMUM 12 FEET WIDE.
 2. SHORE EXCAVATION AS NECESSARY FOR TEMPORARY ROADWAY, INCIDENTAL TO STRUCTURE EXCAVATION BID ITEM.
 3. DIVERT EXISTING DITCH ALONG EAST SIDE OF STH 164 TO DRAIN THRU EXISTING 30" DRIVEWAY CULVERT. TEMPORARY SEED DIVERSION DITCH.
 4. AFTER BOX CULVERT IS CONSTRUCTED IN ITS ENTIRETY, PERFORM REMAINING REMOVALS, DRIVEWAY CULVERT INSTALLATION, MASONRY ENDWALL INSTALLATIONS GRADING AND FINAL RESTORATION WITHIN 3 CALENDAR DAYS.
 5. REMOVE EXISTING PAVEMENT AND CONSTRUCT PROPOSED PAVEMENT SECTION.

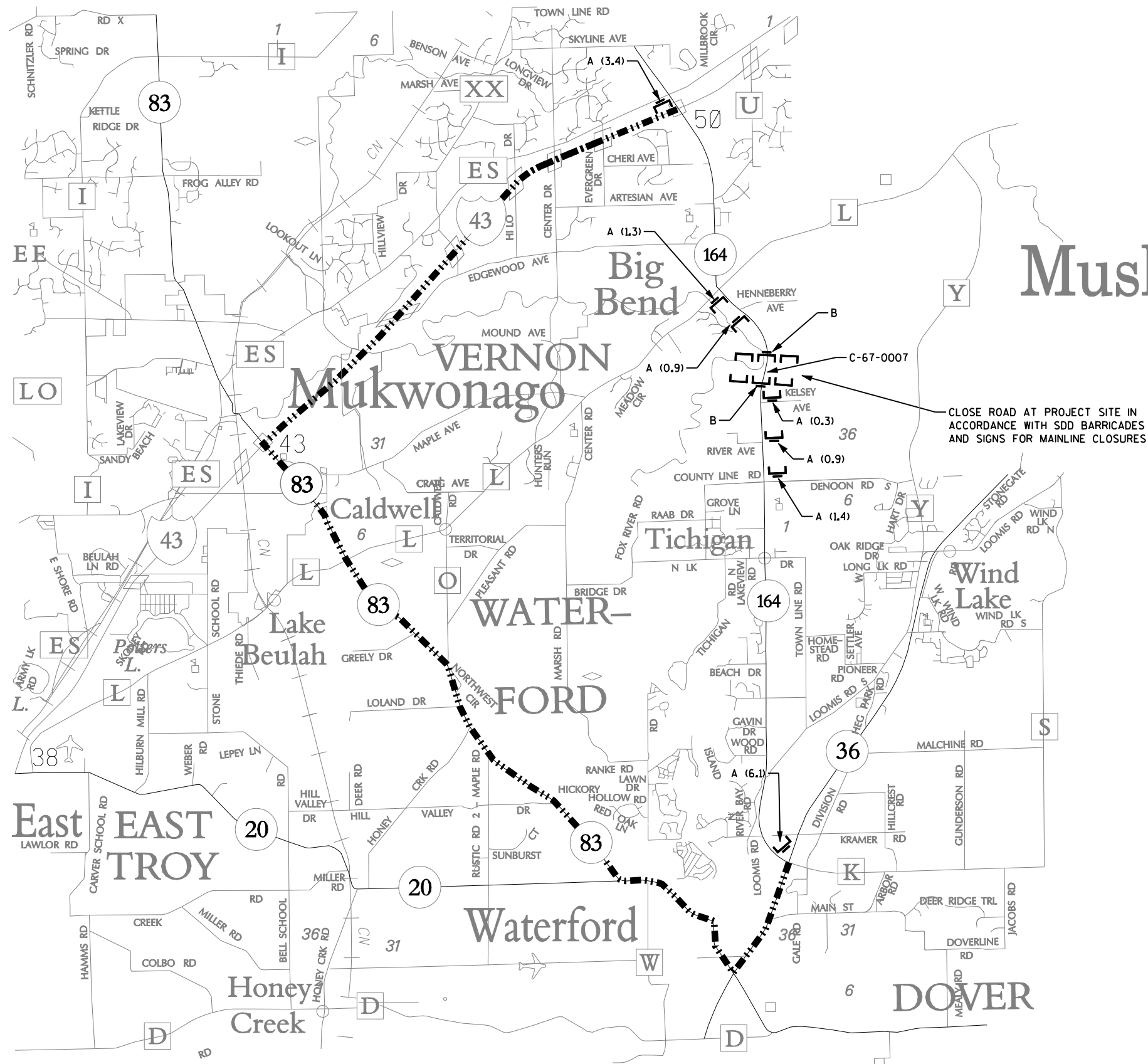
CLOSE ROAD IN ACCORDANCE WITH
SDD BARRICADES AND SIGNS FOR
MAINLINE CLOSURES, DETAIL E,
IMMEDIATELY AFTER DRIVEWAY ENTRANCE

**GENERAL NOTES: (X)**

1. CONTRACTOR TO INSTALL SAFETY FENCE AT DRIP EDGE OF EXISTING OAK TREE. NO WORK EXCEPT FOR FINAL GRADING AND RESTORATION SHALL OCCUR WITHIN THE DRIP EDGE.
2. THE CONTRACTOR SHALL TAKE ALL PRECAUTIONS TO AVOID TRAFFIC AND STORAGE OF MATERIALS AND VEHICLES WITHIN 2 TIMES THE DRIP EDGE DISTANCE.
3. APPROXIMATE LIMITS OF STRUCTURE EXCAVATION FIGURED AT 3.0' BENCH AND THEN 1.5:1 SLOPE FOR VERTICAL HEIGHT OF 9' (ELEV 784 - ELEV 775).
4. THE CONTRACTOR SHALL BENCH OR SHORE THE EXCAVATION IN THIS AREA TO PREVENT IT FROM ENCROACHING INTO THE DRIP EDGE DISTANCE. THIS WORK TO BE INCIDENTAL TO THE STRUCTURE EXCAVATION BID ITEM.

DEWATERING NOTES:

1. IF DEWATERING WILL BE NECESSARY, WATER PUMPED FROM THE EXCAVATION SHALL BE TREATED FOR WATER QUALITY PRIOR TO DISCHARGE FROM THE SITE PER WDNR DEWATERING TECHNICAL STANDARD 1061. DEWATERING PUMPS MUST BE PLACED ON TOP OF A METAL OR PLASTIC CONTAINMENT TO CAPTURE ANY SOILS. FILTER BAGS AND PUMPS SHALL NOT BE PLACED IN WETLANDS OR ON SOILS THAT ARE BARE, ERODIBLE OR UPGRADE FROM THESE SOIL AREAS.
2. SITE SOILS SHALL BE ASSESSED IN THE FIELD AND AN APPROPRIATE GEOTEXTILE BAG SELECTED (TYPE I OR II). ATTACH THE BAG SECURELY AT THE TERMINAL END OF THE PUMPING HOSE MEETING ALL ASTM STANDARDS AS FOUND IN TECHNICAL STANDARD 1061.
3. THE GEOTEXTILE BAG SHALL BE PLACED IN A EROSION BALE LINED BOX AND SHALL BE DOWN GRADIENT OF BARE SOILS ON TOP OF VEGETATED LAND, BUT NOT OUTSIDE OF THE CONSTRUCTION LIMITS.
4. GEOTEXTILE BAGS SHALL BE SIZED ACCORDINGLY, BUT NOT LESS THEN 100 SQUARE FEET.
5. WHEN THE GEOTEXTILE BAG BECOMES TO FILLED WITH SEDIMENT IT SHALL BE PROPERLY REMOVED AND DISPOSED.



TRAFFIC CONTROL LEGEND

- TYPE III BARRICADE
TYPE III BARRICADE WITH ATTACHED SIGN
DETOUR ROUTE SIGNED AND MAINTAINED UNDER PROJECT I.D. 2810-04-70

A(X) =

BRIDGE OUT
XX MILES AHEAD
LOCAL TRAFFIC ONLYR11-3B
60" X 30"

B =

BRIDGE OUTR11-2B
48" X 30"CLOSE ROAD AT PROJECT SITE IN
ACCORDANCE WITH SDD BARRICADES
AND SIGNS FOR MAINLINE CLOSURES

TRAFFIC CONTROL NOTES

1. THE CONTRACTOR SHALL COORDINATE THEIR WORK WITH PROJECT I.D. 2810-04-70 AND PROJECT I.D. 2810-06-70.
2. ALL WORK SHALL BE PERFORMED WHILE THE DETOUR IS IN EFFECT FOR PROJECT I.D. 2810-04-70 AND PROJECT I.D. 2810-06-70.
3. THE EXACT NUMBER, LOCATION AND SPACING OF ALL TRAFFIC CONTROL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
4. TYPE III BARRICADES SHALL HAVE TWO, TWO-WAY TYPE "A" WARNING LIGHTS ON EACH BARRIER.
5. ALL SIGNS TO BE PROVIDED BY THE CONTRACTOR.

WIS 16419.4 MILE DETOUR
WIS 83 TO US 43

DATE 22JAN13		E S T I M A T E O F Q U A N T I T I E S			
LINE				2810-02-71	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0120	CLEARING	ID	1.000	1.000
0020	201.0220	GRUBBING	ID	1.000	1.000
0030	203.0100	REMOVING SMALL PIPE CULVERTS	EACH	5.000	5.000
0040	203.0200	REMOVING OLD STRUCTURE (STATION) 01. 94+31.91	LS	1.000	1.000
0050	204.0115	REMOVING ASPHALTIC SURFACE BUTT JOINTS	SY	68.000	68.000
0060	204.0185	REMOVING MASONRY	CY	20.000	20.000
0070	205.0100	EXCAVATION COMMON	CY	1,766.900	1,766.900
0080	206.2000	EXCAVATION FOR STRUCTURES CULVERTS (STRUCTURE) 01. C-67-0070	LS	1.000	1.000
0090	209.0100	BACKFILL GRANULAR	CY	154.000	154.000
0100	209.0300.S	BACKFILL COARSE AGGREGATE (SIZE) 01. NO. 1	CY	25.000	25.000
0110	210.0100	BACKFILL STRUCTURE	CY	920.000	920.000
0120	213.0100	FINISHING ROADWAY (PROJECT) 01. 2810-02-71	EACH	1.000	1.000
0130	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	145.000	145.000
0140	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	710.000	710.000
0150	311.0115	BREAKER RUN	CY	60.000	60.000
0160	415.0085	CONCRETE PAVEMENT 8 1/2-INCH	SY	834.000	834.000
0170	440.4410.S	INCENTIVE IRI RIDE	DOL	188.000	188.000
0180	465.0105	ASPHALTIC SURFACE	TON	6.500	6.500
0190	504.0100	CONCRETE MASONRY CULVERTS	CY	190.000	190.000
0200	504.0900	CONCRETE MASONRY ENDWALLS	CY	2.700	2.700
0210	505.0410	BAR STEEL REINFORCEMENT HS CULVERTS	LB	26,500.000	26,500.000
0220	516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	85.000	85.000
0230	521.0124	CULVERT PIPE CORRUGATED STEEL 24-INCH	LF	54.500	54.500
0240	521.1024	APRON ENDWALLS FOR CULVERT PIPE STEEL 24-INCH	EACH	2.000	2.000
0250	606.0200	RI PRAP MEDIUM	CY	65.000	65.000
0260	612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	40.000	40.000
0270	616.0700.S	FENCE SAFETY	LF	400.000	400.000
0280	619.1000	MOBILIZATION	EACH	1.000	1.000
0290	625.0500	SALVAGED TOPSOIL	SY	7,045.000	7,045.000
0300	627.0200	MULCHING	SY	6,595.000	6,595.000
0310	628.1104	EROSION BALES	EACH	20.000	20.000
0320	628.1504	SILT FENCE	LF	388.000	388.000
0330	628.1520	SILT FENCE MAINTENANCE	LF	388.000	388.000
0340	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	8.000	8.000
0350	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	4.000	4.000
0360	628.2027	EROSION MAT CLASS II TYPE C	SY	458.000	458.000
0370	628.5505	POLYETHYLENE SHEETING	SY	1,060.000	1,060.000
0380	628.7555	CULVERT PIPE CHECKS	EACH	150.000	150.000
0390	629.0205	FERTILIZER TYPE A	CWT	4.850	4.850
0400	630.0130	SEEDING MIXTURE NO. 30	LB	136.110	136.110
0410	630.0200	SEEDING TEMPORARY	LB	9.000	9.000
0420	643.0100	TRAFFIC CONTROL (PROJECT) 01. 2810-02-71	EACH	1.000	1.000
0430	643.0300	TRAFFIC CONTROL DRUMS	DAY	2,520.000	2,520.000
0440	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	1,755.000	1,755.000
0450	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	6,030.000	6,030.000
0460	643.0900	TRAFFIC CONTROL SIGNS	DAY	1,755.000	1,755.000
0470	645.0105	GEOTEXTILE FABRIC TYPE C	SY	370.000	370.000
0480	645.0120	GEOTEXTILE FABRIC TYPE HR	SY	125.000	125.000
0490	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	1,000.000	1,000.000
0500	650.4500	CONSTRUCTION STAKING SUBGRADE	LF	250.000	250.000

DATE 22JAN13		E S T I M A T E O F Q U A N T I T I E S			
LINE		2810-02-71			
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0510	650.6000	CONSTRUCTION STAKING PIPE CULVERTS	EACH	1.000	1.000
0520	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. C-67-0070	LS	1.000	1.000
0530	650.7000	CONSTRUCTION STAKING CONCRETE PAVEMENT	LF	250.000	250.000
0540	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	250.000	250.000
0550	690.0150	SAWING ASPHALT	LF	120.000	120.000
0560	715.0415	INCENTIVE STRENGTH CONCRETE PAVEMENT	DOL	500.000	500.000
0570	715.0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	1,140.000	1,140.000

3

			209.0100 BACKFILL GRANULAR	
LOCATION	201.0120 CLEARING I.D.	201.0220 GRUBBING I.D.	LOCATION	CY
			EXISTING CULVERT REMOVAL UNDER ROADWAY	100
2810-02-71	1	1	93+46 - 41' RT	18
			93+58 - 117' RT	22
			93+61 - 152' RT	14
TOTAL	1	1		
			TOTAL	154

REMOVAL ITEMS				
LOCATION	OFFSET	203.0100 REMOVING SMALL PIPE CULVERTS EACH	204.0115 REMOVING ASPHALTIC SURFACE BUTT JOINTS SY	204.0185 REMOVING MASONRY CY
BEGIN PROJECT	LT & RT		34	
93+18	119' RT	1 - TWIN 12" PVC		
93+29	172' RT	1 - 12" CMCP		
93+46	41' RT	1 - 49" x 33" CMAP		10
93+58	117' RT	1 - 30" CMCP		10
93+61	152' RT	1 - 18" CMCP		
END PROJECT	LT & RT		34	
PROJECT TOTAL		5	68	20

305.0115 BASE AGGREGATE DENSE 3/4 INCH											
STATION	TO	STATION	LOCATION	TON			CULVERT AND STORM SEWER ITEMS				
92+00		94+50	SHOULDER	70	CONCRETE ITEMS	415.0085 CONCRETE PAVEMENT 8 1/2-INCH			521.0124 CULVERT PIPE CORRUGATED STEEL 24-INCH LF	521.1024 APRON ENDWALLS FOR CULVERT PIPE STEEL 24-INCH EA	504.0900 CONCRETE MASONRY ENDWALLS CY
92+50		94+50	EMERGENCY ACCESS STAGE I	75							
TOTAL				145							
305.0120 BASE AGGREGATE DENSE 1-1/4 INCH					LOCATION	SY					
					STA 92+00 TO STA 94+50	834					
STATION	TO	STATION		TON			LOCATON	OFFSET			
92+00		94+50		600			93+10.9	118.7' RT			0.9
92+80		94+26	EMERGENCY ACCESS STAGE II	110			93+26.7	172.2' RT			0.9
							93+42.3	186.6' RT			0.9
					TOTAL	834	93+44.8	52.3' RT	54.5	2	
TOTAL				710			PROJECT TOTAL		54.5	2	2.7

3

PROJECT NO: 2810-02-71	HWY: STH 164	COUNTY: WAUKESHA	MISCELLANEOUS QUANTITIES	SHEET	E
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<div>465.0105 ASPHALTIC SURFACE</div> <table><tr><th>STATION</th><th>TO</th><th>STATION</th><th>LOCATION</th><th>TON</th></tr><tr><td>91+90</td><td></td><td>92+00</td><td>PAVEMENT MATCH</td><td>3.25</td></tr><tr><td>94+50</td><td></td><td>94+60</td><td>PAVEMENT MATCH</td><td>3.25</td></tr><tr><td colspan="4">TOTAL</td><td>6.50</td></tr></table>					STATION	TO	STATION	LOCATION	TON	91+90		92+00	PAVEMENT MATCH	3.25	94+50		94+60	PAVEMENT MATCH	3.25	TOTAL				6.50	EROSION CONTROL									
					STATION	TO	STATION	LOCATION	TON																									
					91+90		92+00	PAVEMENT MATCH	3.25																									
					94+50		94+60	PAVEMENT MATCH	3.25																									
TOTAL				6.50																														
				209.0300.S BACKFILL COARSE AGGREGATE SIZE NO. 1 CY		628.1504 SILT FENCE LF		628.1520 SILT FENCE MAINTENANCE LF		628.1104 EROSION BALES EACH		628.1905 MOBILIZATIONS EROSION CONTROL EACH		628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH		628.5505 POLYETHYLENE SHEETING SY		628.7555 CULVERT PIPE CHECKS EACH																
				PROJECT TEMPORARY CHANNEL		LT		20				8		4		850																		
				91+96		LT				60		60																						
				93+04 TO 95+00		LT				250		250																						
				93+51		140' LT												30																
				94+18.3		52.1' RT												30																
				94+44		158' LT												60																
				UNDISTRIBUTED (25%)				5		78		78		20				210		30														
				PROJECT TOTAL				25		388		388		20		8		4		1060		150												

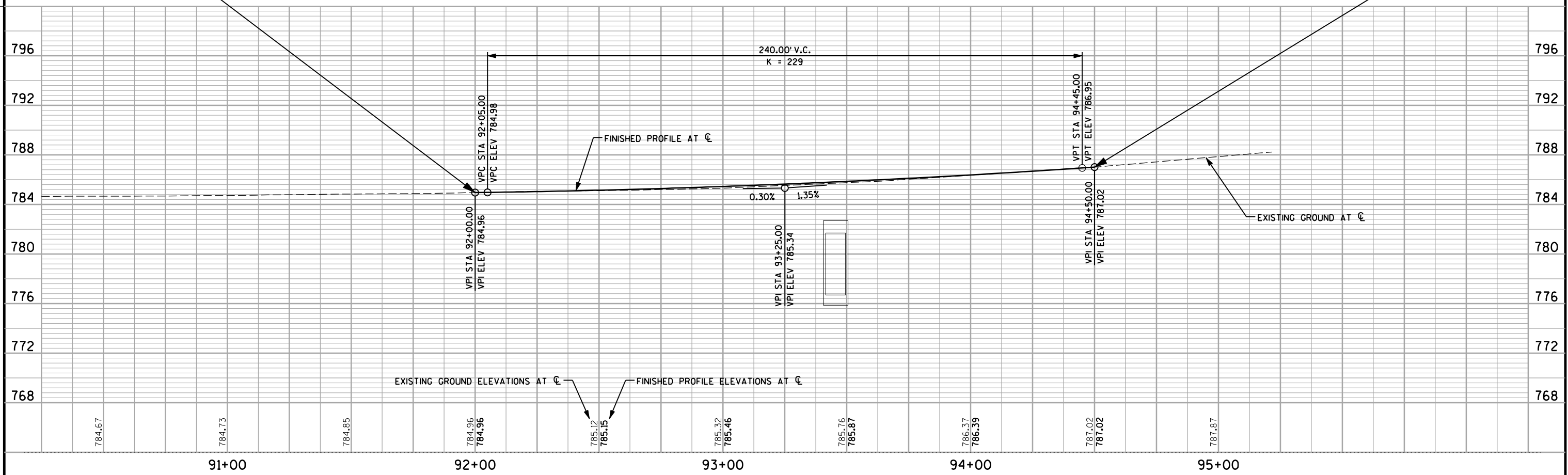
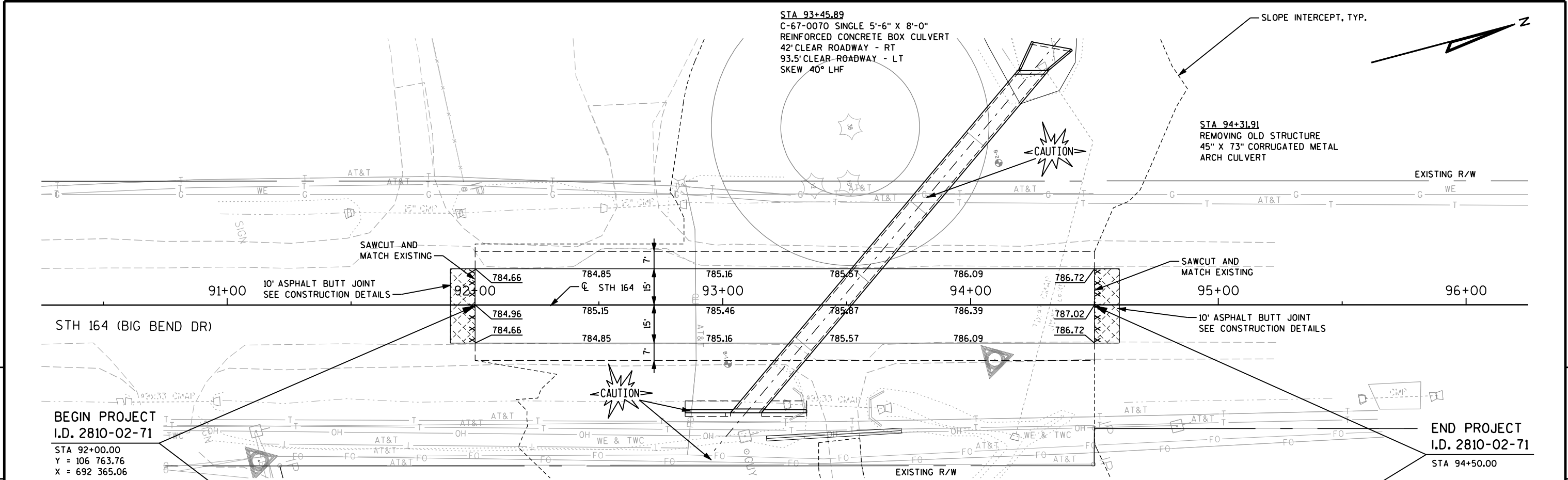
RESTORATION ITEMS										TRAFFIC CONTROL										PAVEMENT MARKINGS									
				625.0500 SALVAGED TOPSOIL SY		627.0200 MULCHING SY		628.2027 EROSION MAT CLASS II TYPE C SY		629.0205 FERTILIZER TYPE A CWT		630.0130 SEEDING MIXTURE NO. 30 LB		630.0200 SEEDING TEMPORARY LB															
				LOCATION		OFFSET																							
				92+82.8		40.5' LT																							
				92+00 TO 93+50		RT		360																					
				93+72.1		50.7' RT																							
				STAGE II DITCH DIVERSION		RT								7															
				92+00 TO 94+50		LT		2511		2511																			
				92+00 TO 94+50		RT		2765		2765																			
				UNDISTRIBUTED (25%)				1409		1319		92.0		1.00		27.0		2											
				PROJECT TOTAL				7045		6595		458.0		4.85		136.11		9											

<div>616.0700.S FENCE SAFETY</div> <table><tr><th>LOCATION</th><th>LF</th></tr><tr><td>AT OAK TREE DRIP LINE</td><td>400</td></tr><tr><td>TOTAL</td><td>400</td></tr></table>					LOCATION	LF	AT OAK TREE DRIP LINE	400	TOTAL	400	SURVEY ITEMS																				690.0150 SAWING ASPHALT									
					LOCATION	LF																																		
					AT OAK TREE DRIP LINE	400																																		
					TOTAL	400																																		
				650.4500 CONSTRUCTION STAKING SUBGRADE LF		650.6000 CONSTRUCTION STAKING PIPE CULVERTS EACH		650.6500 CONSTRUCTION STAKING STRUCTURE LAYOUT C-67-0070 LS		650.7000 CONSTRUCTION STAKING CONCRETE PAVEMENT LF		650.992 CONSTRUCTION STAKING SLOPE STAKES LF																												
				LOCATION		LF		EACH		LS		LF		LF																										
				93+44.8		0		1		0		0																												
				92+00 TO 94+50		250		0		1		250		250																										
				TOTAL		250		1		1		250		250																										

PROJECT NO: 2810-02-71					HWY: STH 164					COUNTY: WAUKESHA					MISCELLANEOUS QUANTITIES										SHEET					E
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PROJECT NO: 2810-02-71	HWY: STH 164	COUNTY: WAUKESHA	PLAN & PROFILE	SHEET	E
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NOTES:

1. CONTRACTOR TO CLEAR AND GRUB AS NECESSARY TO CONSTRUCT PROPOSED GRADING.
2. DISTURBED AREAS SHALL BE RESTORED WITHIN THREE CALENDAR DAYS OF ROUGH GRADING.
3. ALL AREAS NOT RESTORED WITH EROSION MAT SHALL BE RESTORED WITH SEED, FERTILIZER AND MULCH.

3-EX. 8" CLAY DRAIN TILE PIPES
CONNECTED INTO BOX WITH
10" PVC PIPE & FITTINGS
10 PVC INV ELEV = 778.20
(SEE STRUCTURE PLANS FOR LOCATION)

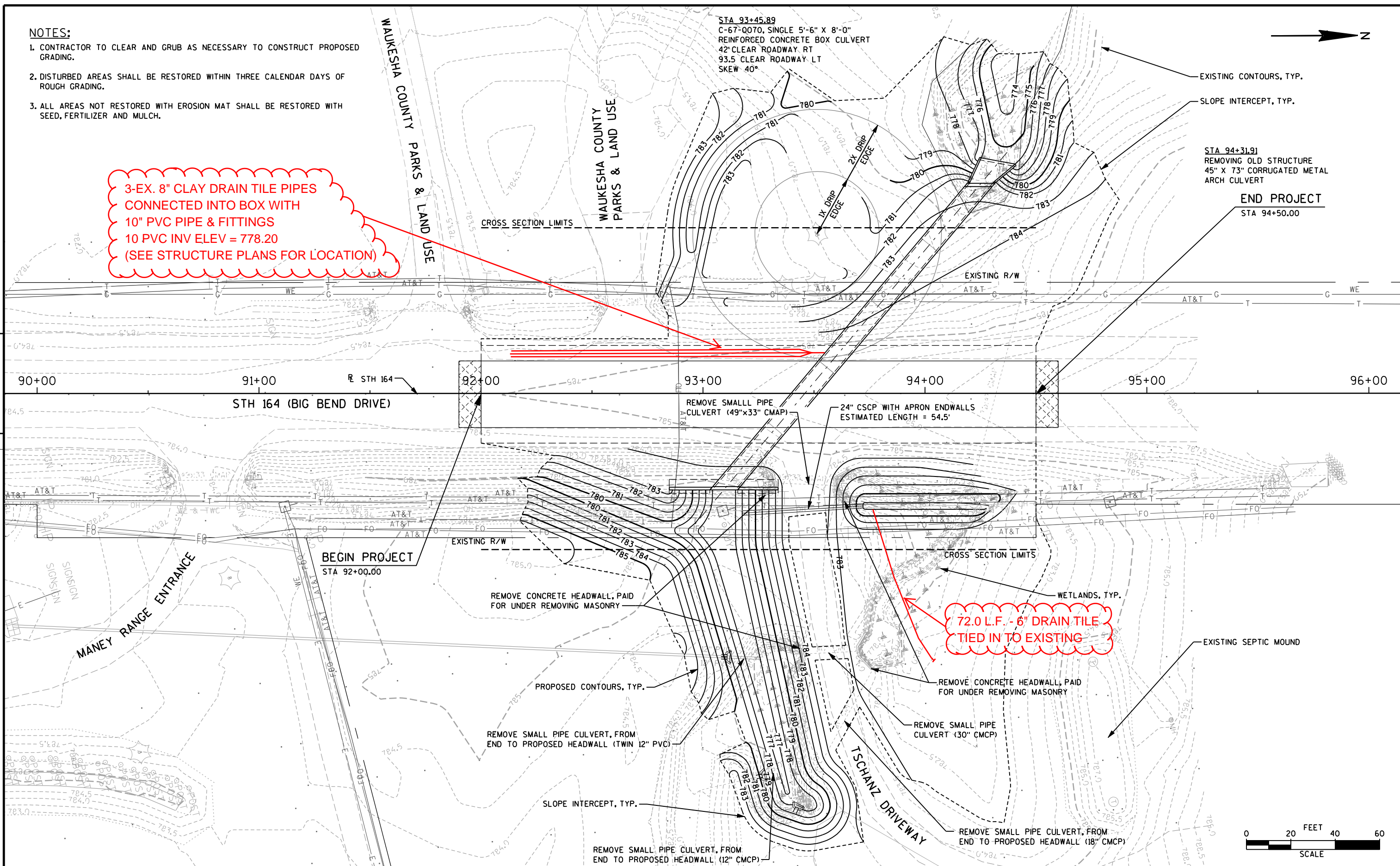
STA 93+45.89
C-67-0070, SINGLE 5'-6" X 8'-0"
REINFORCED CONCRETE BOX CULVERT
42' CLEAR ROADWAY RT
93.5 CLEAR ROADWAY LT
SKEW 40°

STA 94+31.91
REMOVING OLD STRUCTURE
45" X 73" CORRUGATED METAL
ARCH CULVERT

END PROJECT
STA 94+50.00

5

5



PROJECT NO: 2810-02-71

HWY: STH 164

COUNTY: WAUKESHA

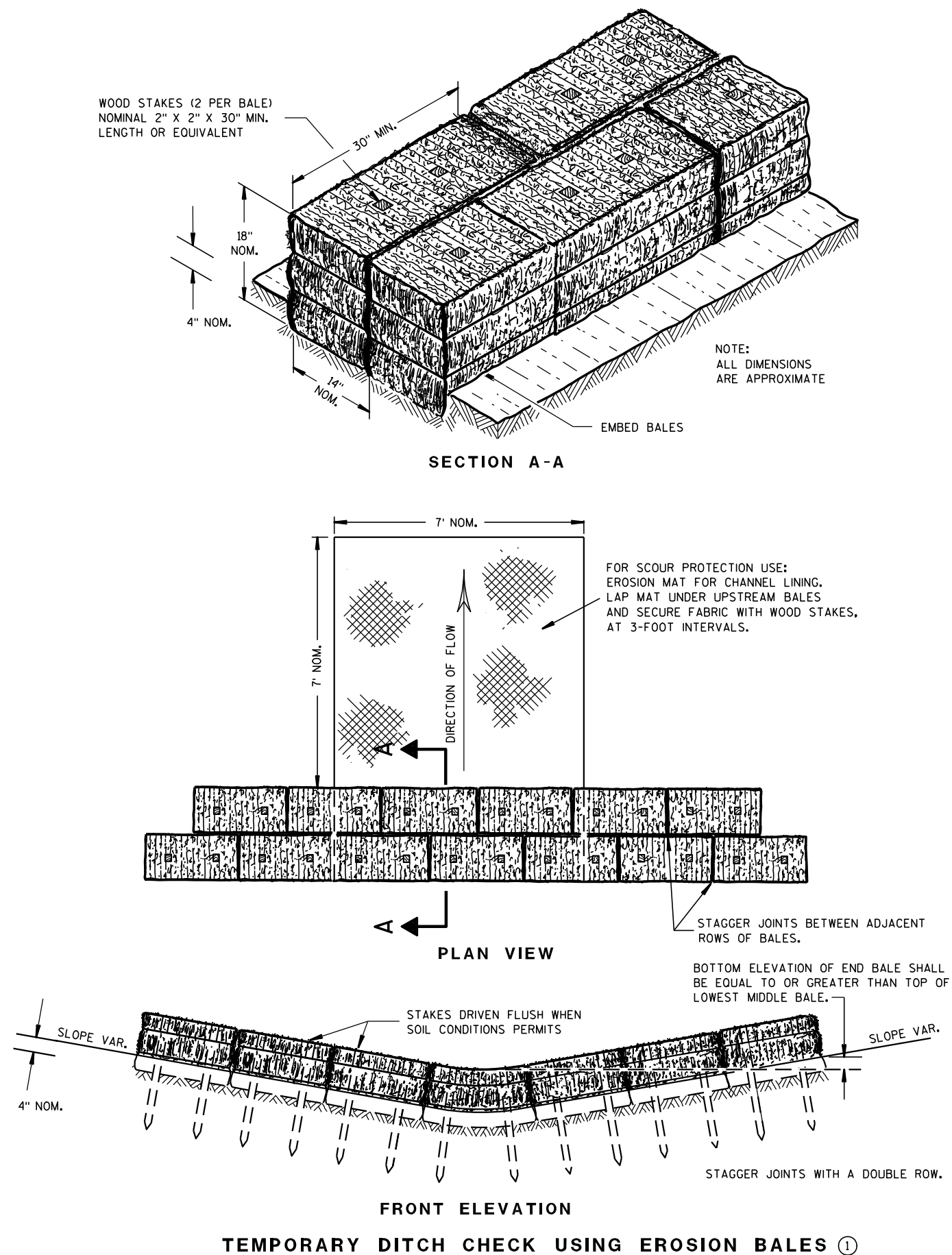
PLAN AND CONTOURS

SHEET

E

Standard Detail Drawing List

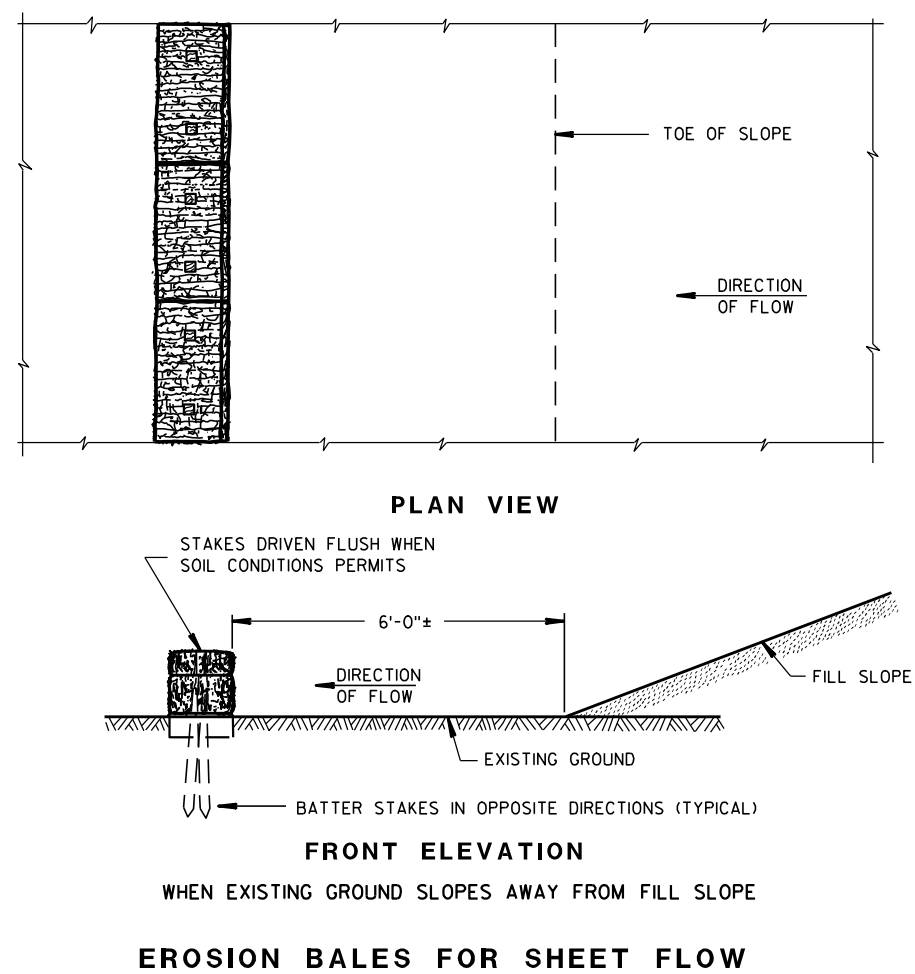
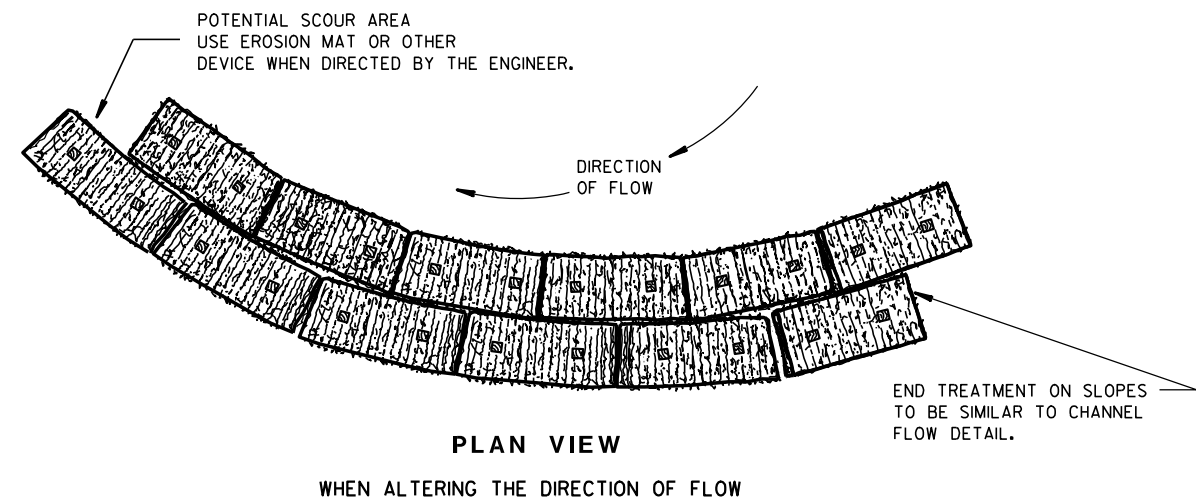
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F05-01	CLASS "B" BEDDING FOR CULVERT PIPE OR STORM SEWER
08F10-01	CONCRETE MASONRY ENDWALLS FOR CULVERT PIPE AND PIPE ARCH
12A03-10	NAME PLATE (STRUCTURES)
13C01-15	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C11-10A	RURAL DOWELED CONCRETE PAVEMENT
13C11-10B	RURAL DOWELED CONCRETE PAVEMENT
13C18-01A	CONCRETE PAVEMENT JOINTING
13C18-01B	CONCRETE PAVEMENT STEEL REINFORCEMENT
13C18-01C	CONCRETE PAVEMENT JOINT TIES
13C18-01D	CONCRETE PAVEMENT JOINTING AT UTILITY FIXTURES
15C02-04A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-04B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C08-14A	PAVEMENT MARKING (MAINLINE)



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

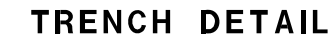
APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



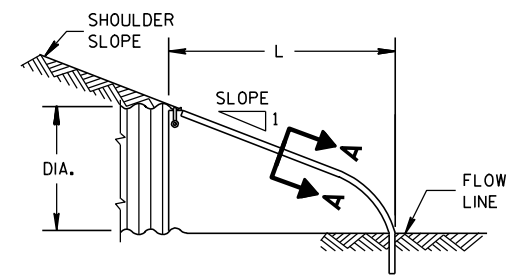
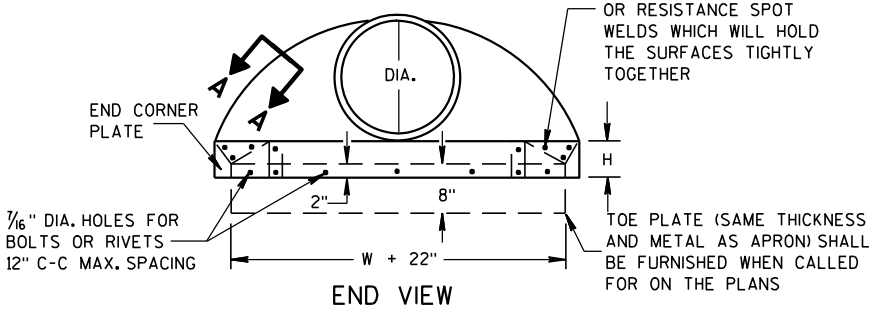
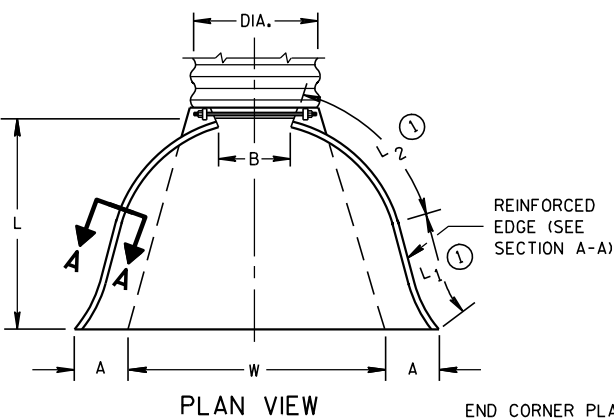
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div>SILT FENCE</div>	
<div>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED</div>	
<div>4-29-05</div>	<div>/S/ Beth Canestra</div>
<div>DATE</div>	<div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>
<div>FHWA</div>	

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.	

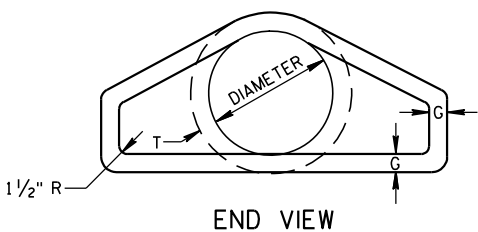
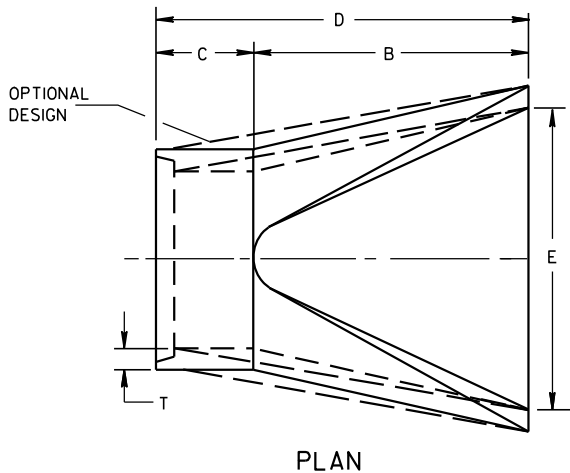
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



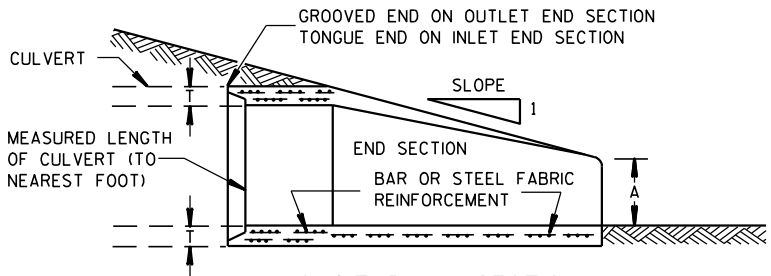
SIDE ELEVATION
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ⁷ / ₈	72 ⁷ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ² / ₂	9	27	46	73	36	2 ² / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	^{**} / ₃₃ 4- ^{**} / ₃₅	^{**} / ₉₈ 4- ^{**} / ₁₀₀	90	5 ¹ / ₂	2 ² / ₅ to 1
60	6	^{**} / ₃₀ - ^{**} / ₃₅	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	^{**} / ₂₄ - ^{**} / ₃₀	^{**} / ₇₂ - ^{**} / ₇₈	^{**} / ₂₁ - ^{**} / ₂₇	99	102	5 ¹ / ₂	2 to 1
72	7	^{**} / ₂₄ - ^{**} / ₃₆	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	^{**} / ₂₄ - ^{**} / ₃₆	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

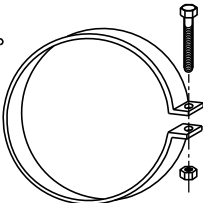
* MINIMUM
** MAXIMUM



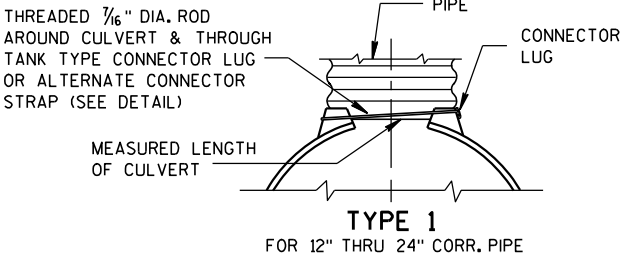
LONGITUDINAL SECTION
CONCRETE ENDWALLS



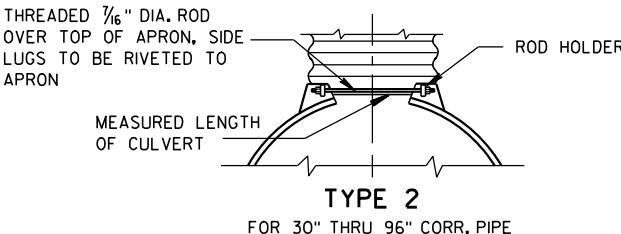
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



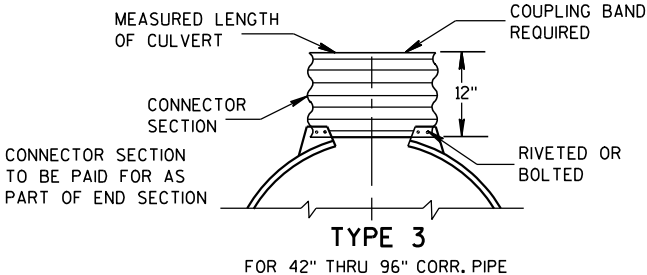
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



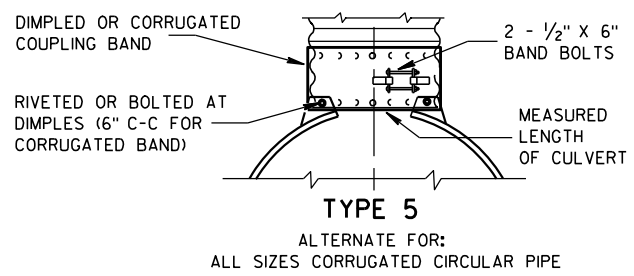
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

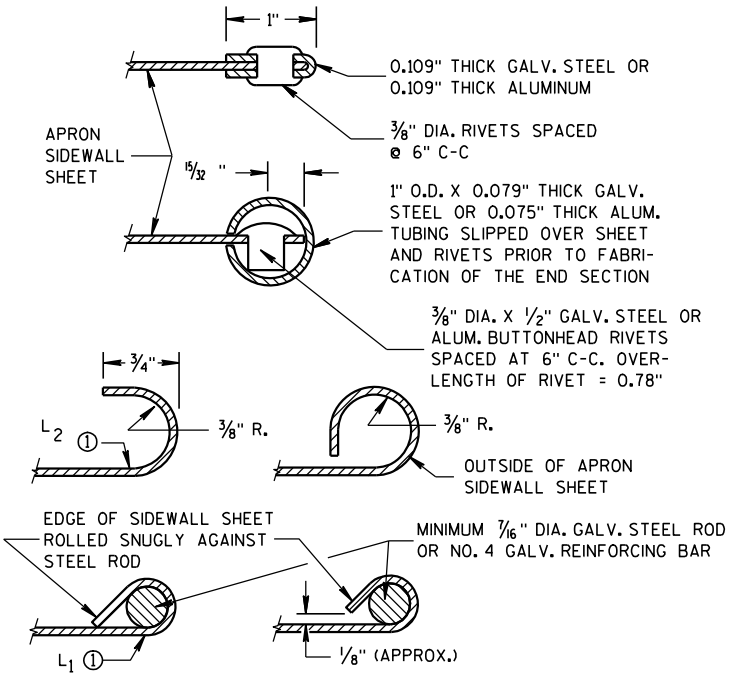
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

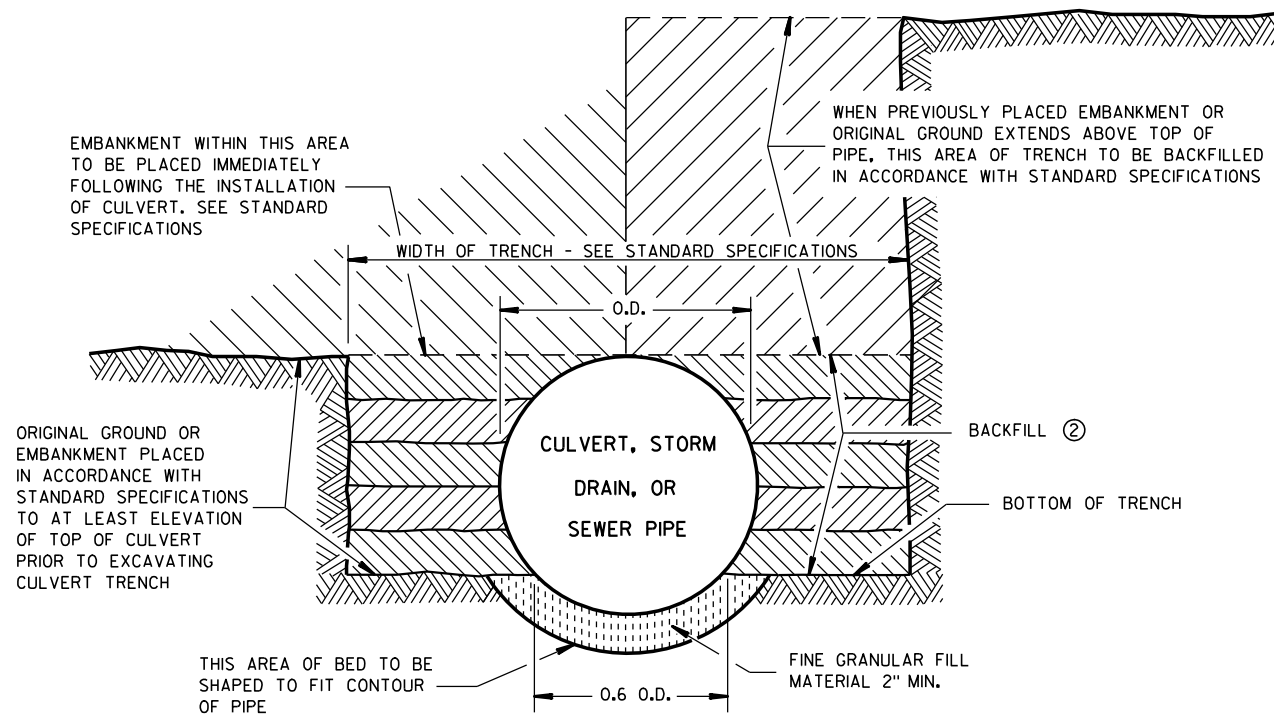
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

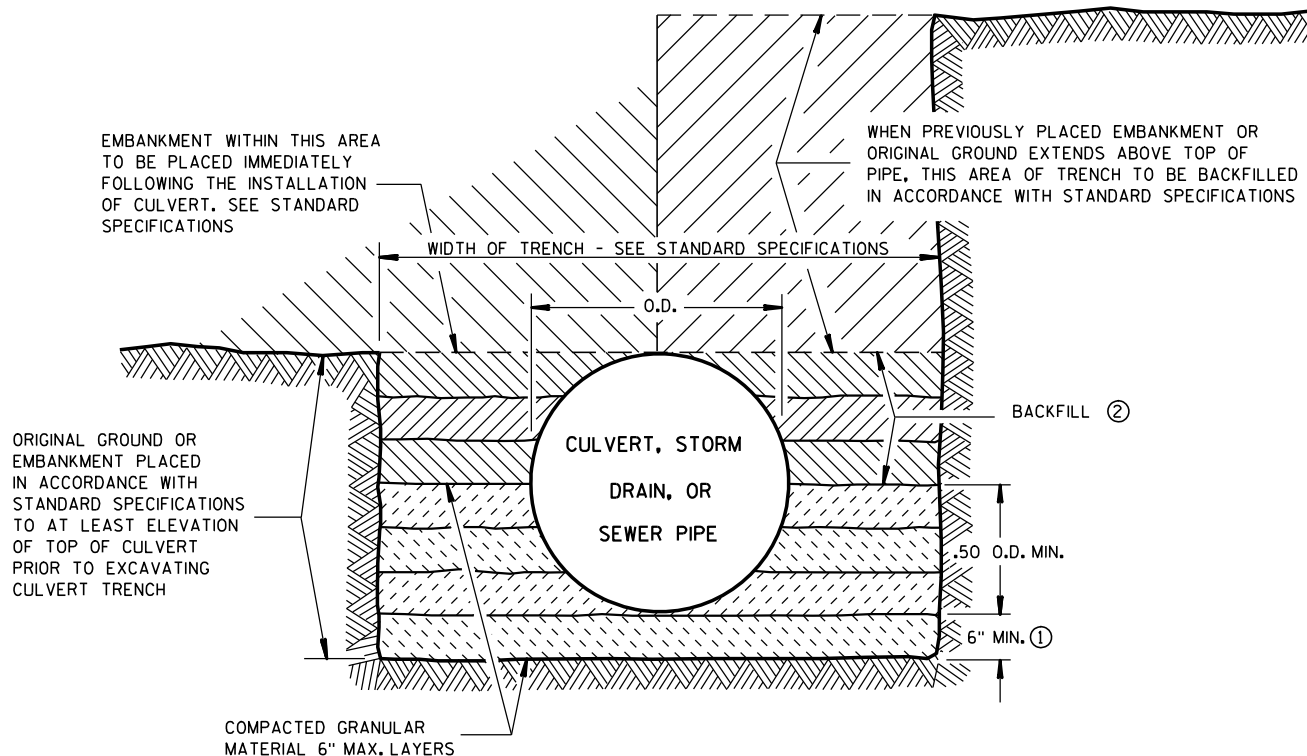
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



SHAPED SUBGRADE WITH GRANULAR FOUNDATION



GRANULAR FOUNDATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

THE SHAPED SUBGRADE WITH GRANULAR FOUNDATION IS AN EQUAL ALTERNATE TO THE GRANULAR FOUNDATION EXCEPT WHERE ROCK IS ENCOUNTERED.

- ① WHERE ROCK, HARD PAN OR FRAGMENTED MATERIAL IS ENCOUNTERED, THE TRENCH SHALL BE EXCAVATED BELOW THE BOTTOM OF THE PIPE AN AMOUNT EQUAL TO $\frac{1}{2}$ INCH PER FOOT OF PROPOSED EMBANKMENT ABOVE THE TOP OF THE PIPE, BUT NOT LESS THAN 6 INCHES.
- ② TRENCH SHALL BE BACKFILLED AS REQUIRED BY STANDARD SPECIFICATIONS; SECTION 520 FOR PIPE CULVERTS AND SECTION 607 FOR STORM SEWERS.

CLASS "B" BEDDING

CLASS "B" BEDDING FOR
CULVERT PIPE OR STORM SEWER

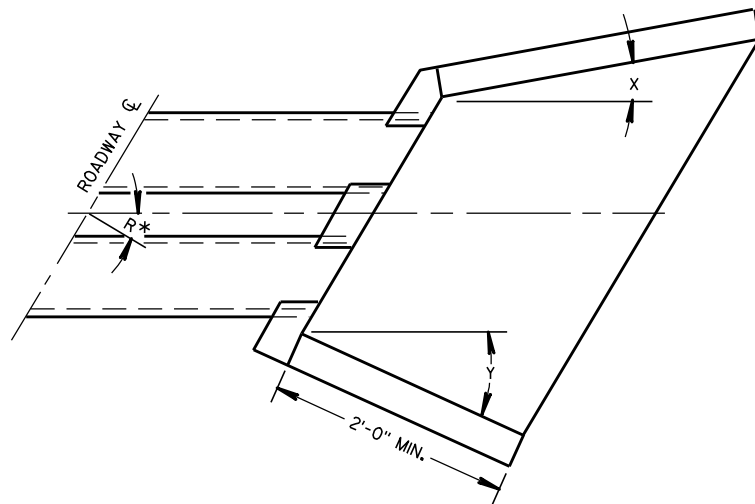
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4/7/83
DATE

FHWA

/S/ D.L. Strand
STATE DESIGN ENGINEER FOR HWYS



WINGWALL ANGLE DETAILS

INLET			OUTLET		
R*	X	Y	R*	X	Y
0 - 7°	30°	30°	0 - 15°	15°	15°
8 - 22°	25°	"	16 - 45°	10°	"
23 - 37°	20°	"	46 - 75°	5°	"
38 - 52°	15°	"	OVER 75°	0°	"
53 - 67°	10°	"			
68 - 82°	5°	"			
OVER 82°	0°	"			

*R = NUMBER OF DEGREES RIGHT OR LEFT HAND FORWARD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

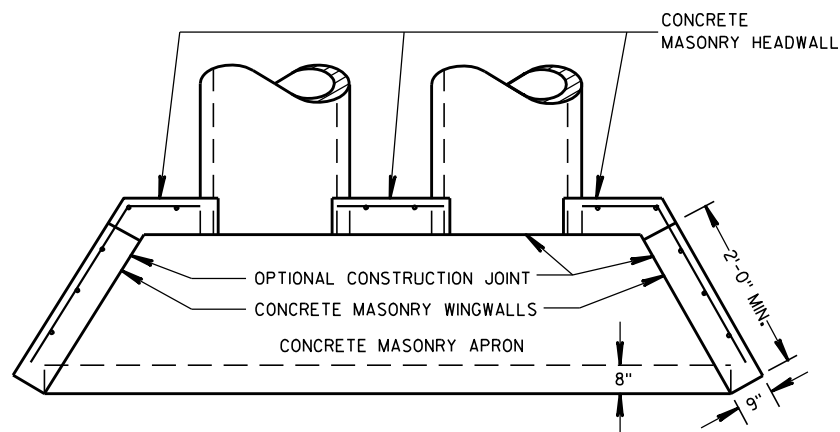
FILL SLOPES FLATTER THAN 2 1/2:1 SHALL BE WARPED TO MEET THE TOP OF THE WINGWALLS.

ALL STEEL REINFORCEMENT AND WELDED STEEL WIRE FABRIC SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE NOTED.

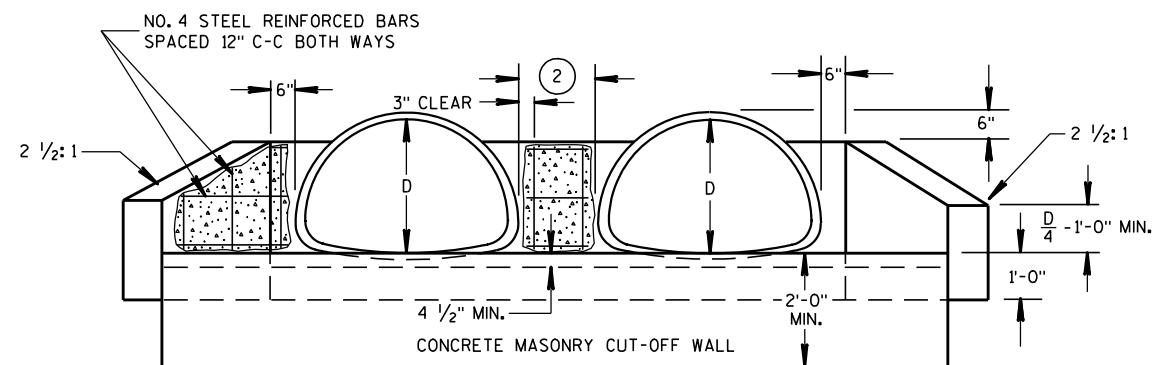
① MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS SPACED 12" C-C IN BOTH DIRECTIONS.

② THE SPACE BETWEEN PIPES SHALL BE AS FOLLOWS:

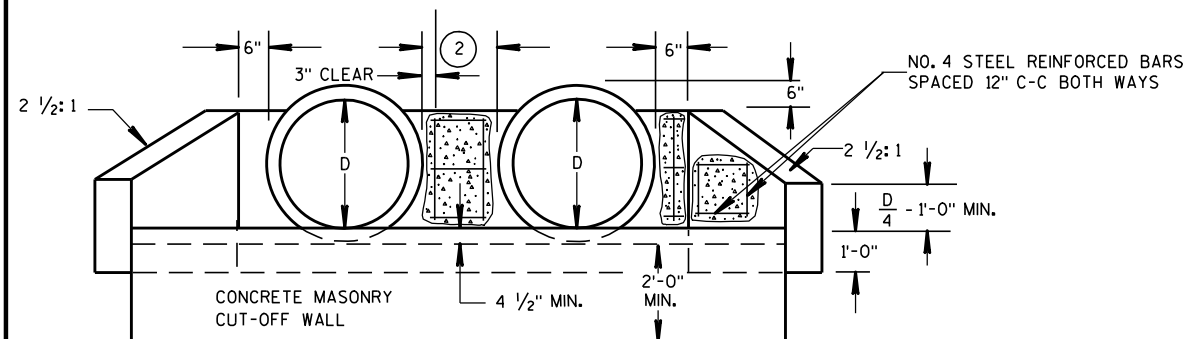
DIAMETER OR SPAN	SPACE
UP TO AND INCLUDING 48"	2'-0"
OVER 48" TO 72"	1/2 DIA. OR SPAN
OVER 72"	3'-0"



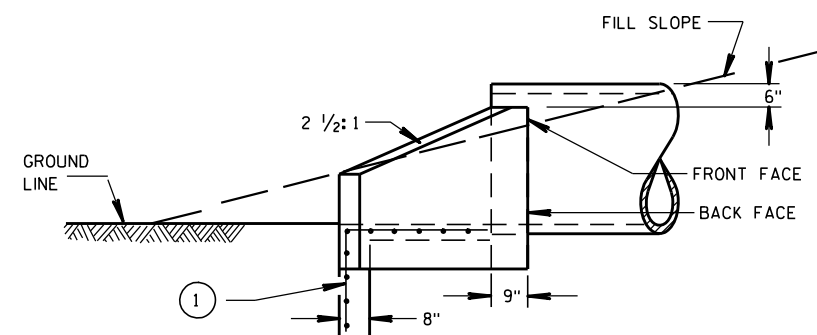
PLAN VIEW
CULVERT PIPE AND PIPE ARCH



END ELEVATION
PIPE ARCH



END ELEVATION
CULVERT PIPE



SIDE ELEVATION
CULVERT PIPE AND PIPE ARCH

CONCRETE MASONRY ENDWALLS FOR CULVERT PIPE AND PIPE ARCH

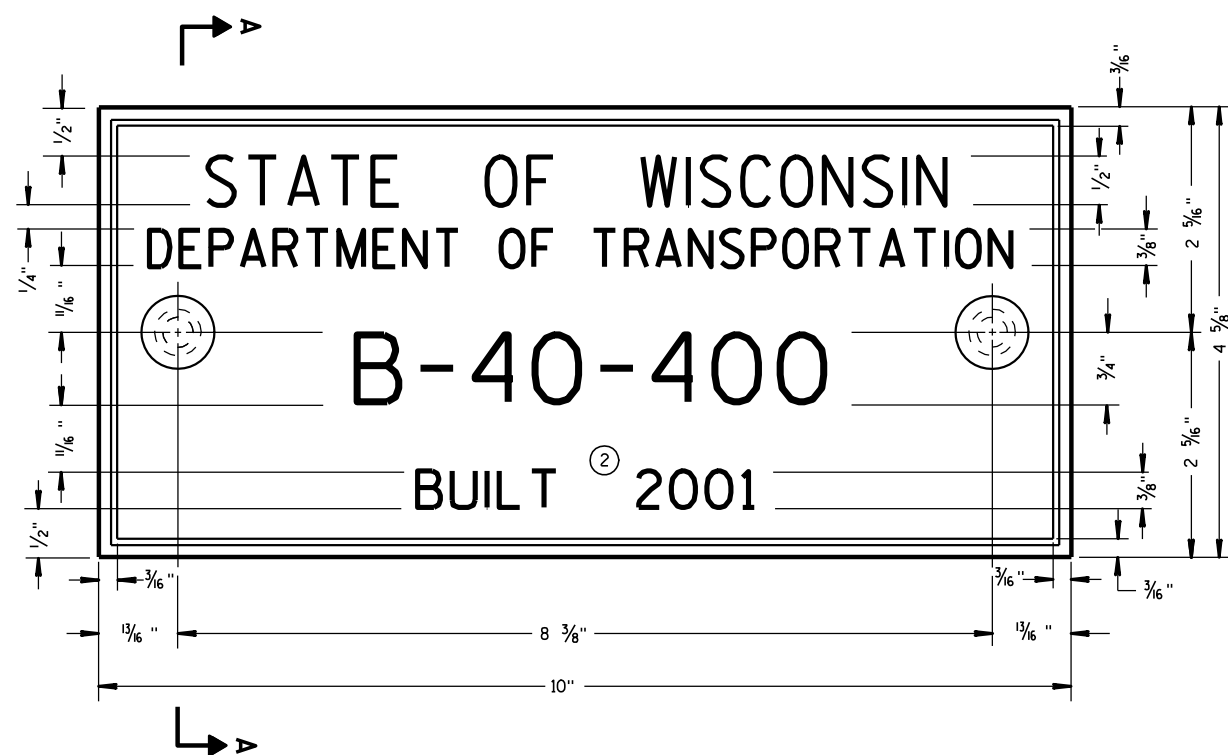
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9/14/98
DATE

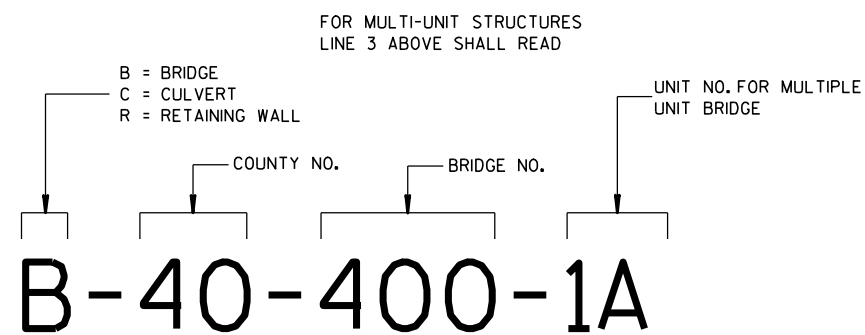
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



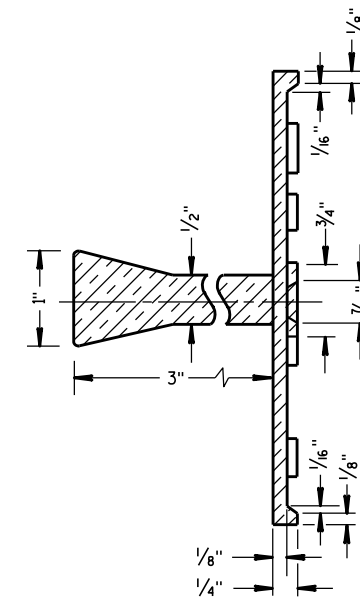
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

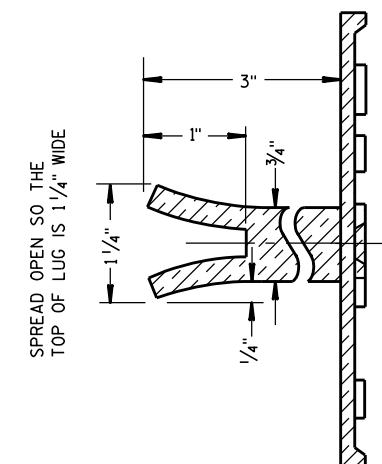
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

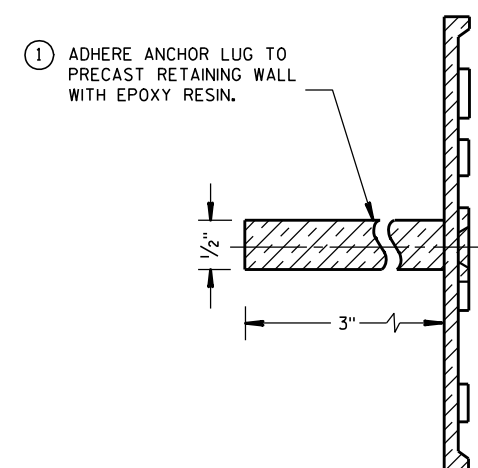
- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE
(STRUCTURES)

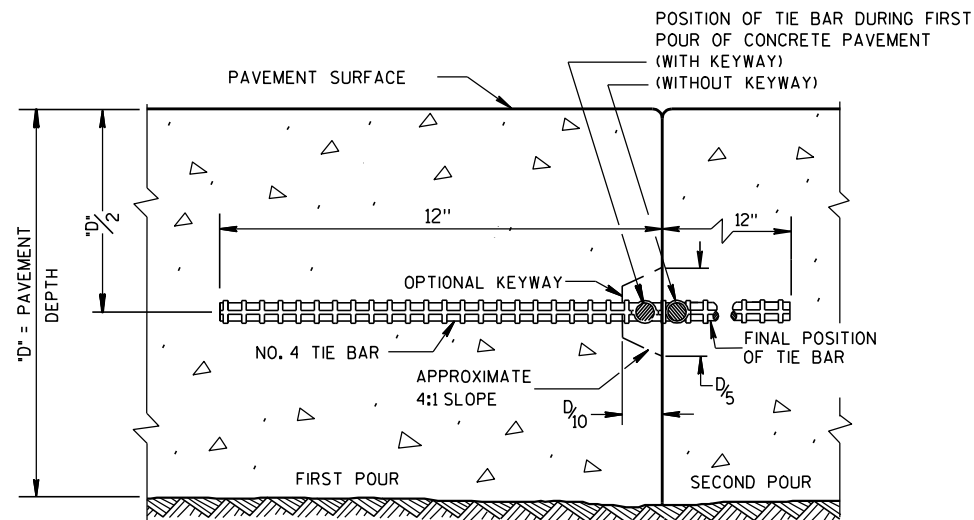
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

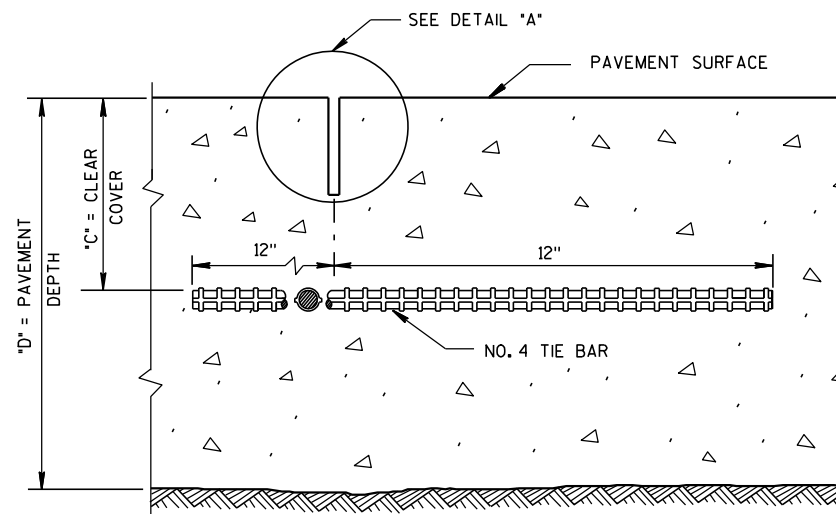
3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



CONSTRUCTION JOINT



SAWED JOINT

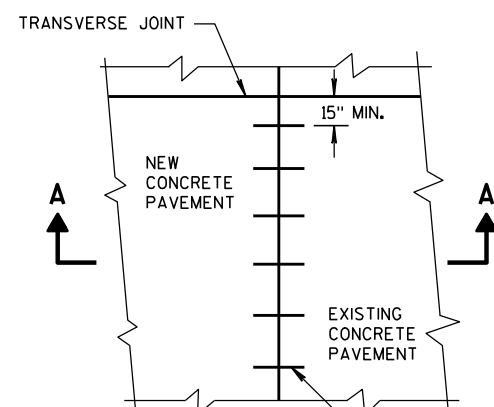
GENERAL NOTES

DO NOT SEAL OR FILL LONGITUDINAL JOINTS.

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

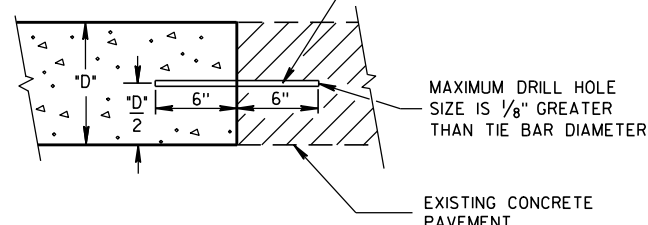
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

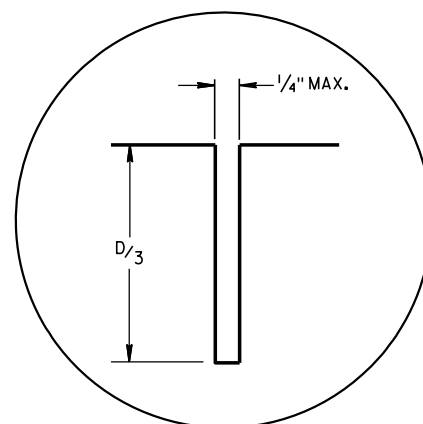


PLAN VIEW

NO. 6 TIE BARS SPACED 2'-6" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①

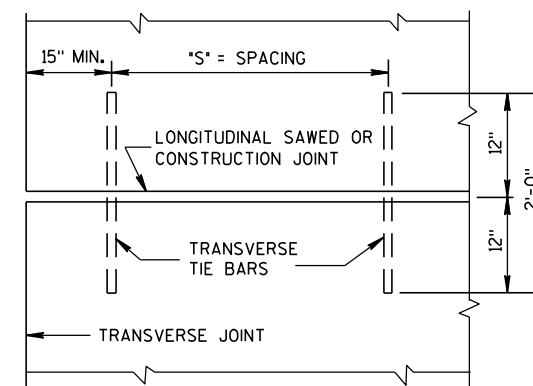


**SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT**



DETAIL "A"

PAVEMENT DEPTH "D"	CLEAR COVER "C"	MAXIMUM TIE BAR SPACING "S"	
		PAVEMENT WIDTH 24' OR 26'	≥ 30'
6, 6 1/2"	3" ± 1/2"	48"	42"
7, 7 1/2"	3 1/4" ± 1"	45"	36"
8, 8 1/2"	3 3/4" ± 1"	39"	30"
9, 9 1/2"	4 1/4" ± 1"	33"	27"
10, 10 1/2"	4 3/4" ± 1"	30"	24"
11, 11 1/2"	5 1/4" ± 1"	27"	21"
12"	5 3/4" ± 1"	24"	21"



**PLAN VIEW
SHOWING LOCATION OF TIE BARS**

**CONCRETE PAVEMENT
LONGITUDINAL JOINTS AND TIES**

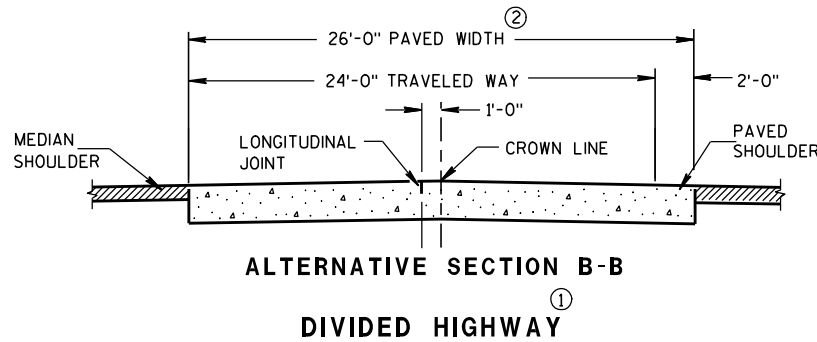
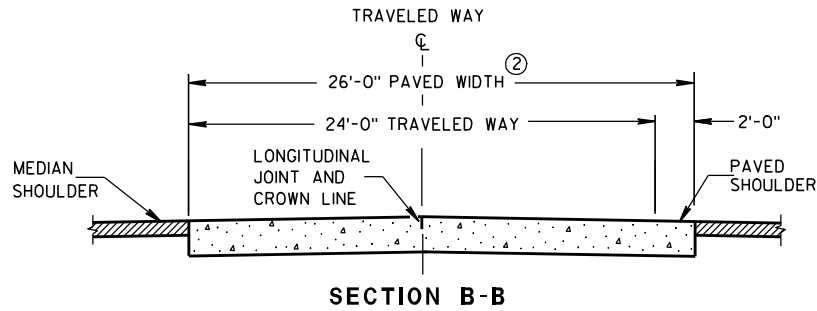
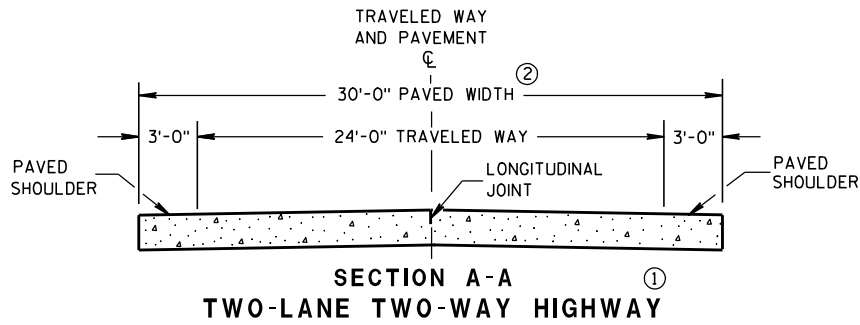
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

10-5-2010
DATE

FHWA

/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



GENERAL NOTES

CONTRACTION JOINTS

CONSTRUCT CONTRACTION JOINTS NORMAL TO THE CENTERLINE. SHOW THE LOCATION OF CONTRACTION JOINTS THROUGH INTERSECTIONS ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

DO NOT SEAL OR FILL CONTRACTION JOINTS.

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

FOR PAVEMENT SLABS OF VARYING WIDTHS, CENTER THE DOWEL ASSEMBLY ACROSS THE LANES. LOCATE THE INNER AND OUTER MOST DOWEL BARS SO THAT THE CENTER OF THE BARS ARE A MINIMUM OF 6 INCHES AND A MAXIMUM OF 12 INCHES FROM THE LONGITUDINAL JOINT AND THE EDGE OF PAVEMENT.

CONSTRUCTION JOINTS

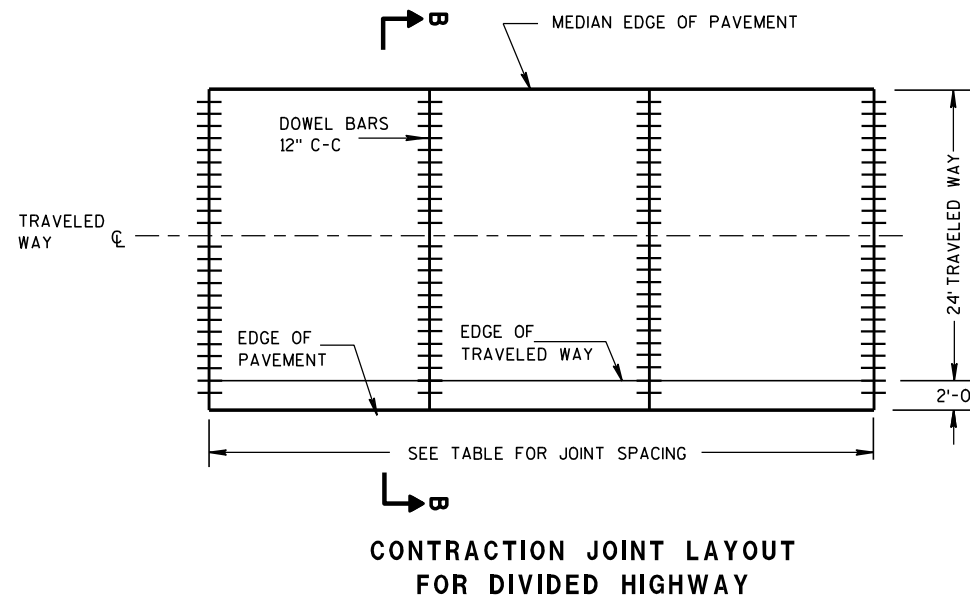
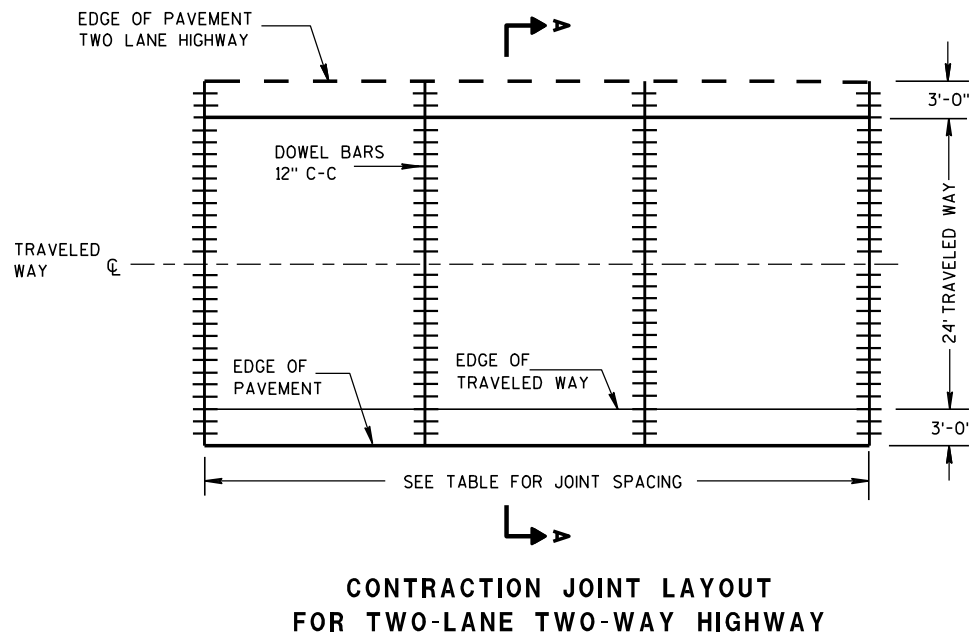
LOCATE CONSTRUCTION JOINTS A MINIMUM OF 4 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.

THE CONTRACTOR MAY INSERT TIE BARS THROUGH THE HEADER BOARD AFTER THE CONCRETE HAS BEEN PLACED.

- ① REFER TO TYPICAL CROSS SECTIONS FOR ADDITIONAL DETAILS.
- ② MEASURE THE ENTIRE PAVED WIDTH INCLUDING THE PORTION(S) LABELED PAVED SHOULDER AS CONCRETE PAVEMENT.

PAVEMENT DEPTH, DOWEL BAR SIZE AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'



RURAL DOWELED
CONCRETE PAVEMENT

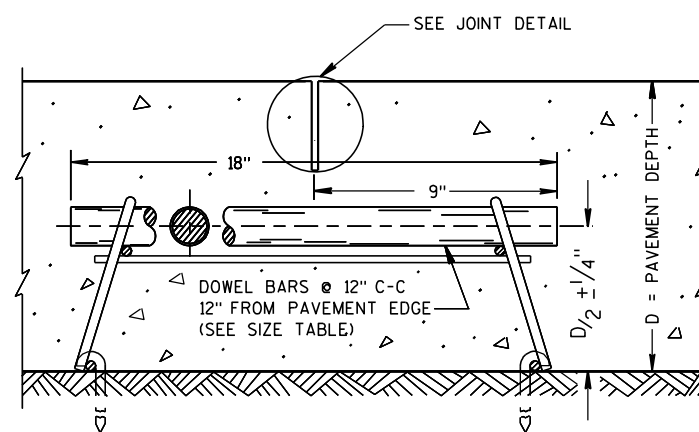
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN VIEW

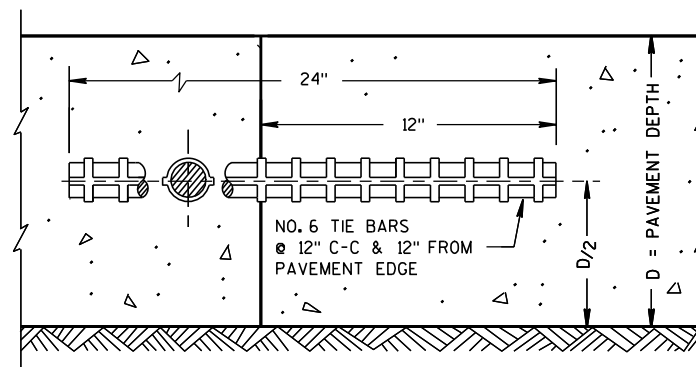
SIDE VIEW

(NORMAL TO CENTERLINE)

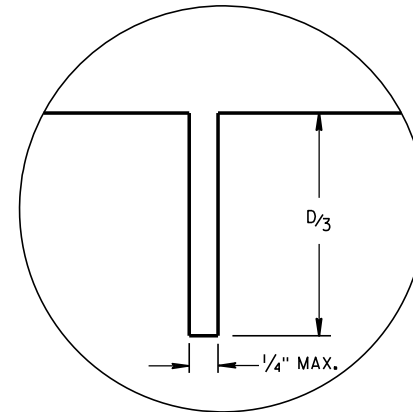
CONTRACTION JOINT DOWEL ASSEMBLY^①



DOWELED CONTRACTION JOINT



CONSTRUCTION JOINT

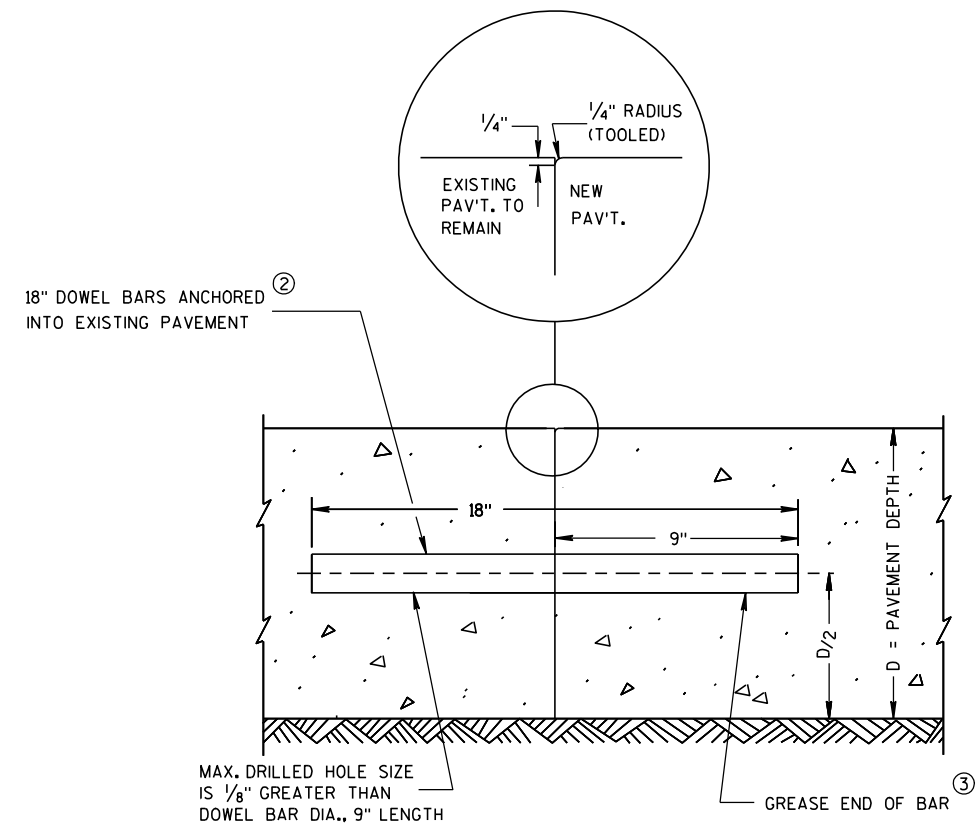


JOINT DETAIL

GENERAL NOTES

- ① THE ENGINEER MAY APPROVE THE USE OF ALTERNATIVE DESIGNS OF THE DOWEL ASSEMBLY. THE CONTRACTOR MAY USE MECHANICAL DOWEL BAR INSERTERS INSTEAD OF DOWEL ASSEMBLIES.
- ② ANCHOR DOWEL BARS INTO DRILLED HOLES WITH AN EPOXY.
- ③ APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.
- ④ SPACE DOWEL BARS INSTALLED BY DRILLING 1'-3" ON CENTER. CENTER THE GROUPING OF DOWEL BARS INSIDE THE SLAB BASED ON ALL THE FOLLOWING SITUATIONS:

BETWEEN THE EDGES OF PAVEMENTS WITHOUT LONGITUDINAL JOINTS OR
BETWEEN THE EDGE OF PAVEMENT AND NEAREST LONGITUDINAL JOINT OR
BETWEEN TWO ADJACENT LONGITUDINAL JOINTS.
- ⑤ SECURE BASKETS WITH ANCHORS TO HOLD DOWEL BARS IN THE CORRECT POSITION AND ALIGNMENT. TYPE, LOCATION, NUMBER AND LENGTH OF ANCHORS ARE DEPENDENT UPON FIELD CONDITIONS.



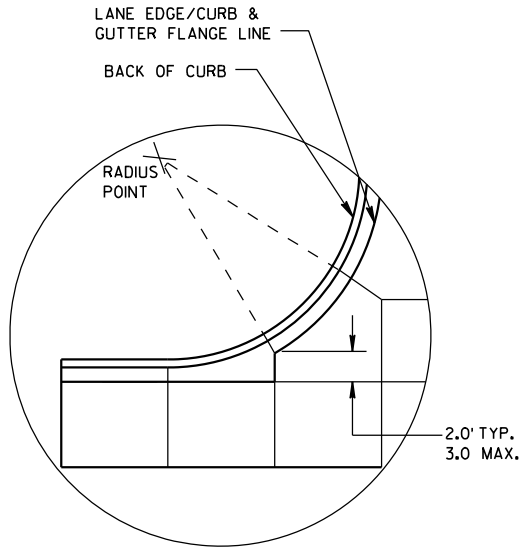
TRANSVERSE CONTRACTION JOINTS ABUTTING EXISTING PAVEMENT

④ **DOWEL BAR DETAIL**

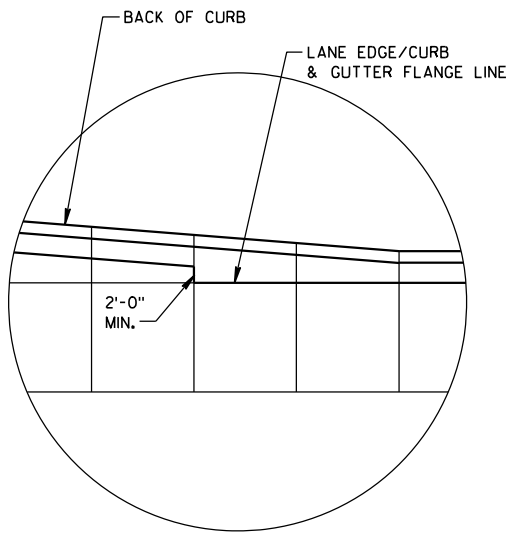
RURAL DOWELED CONCRETE PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

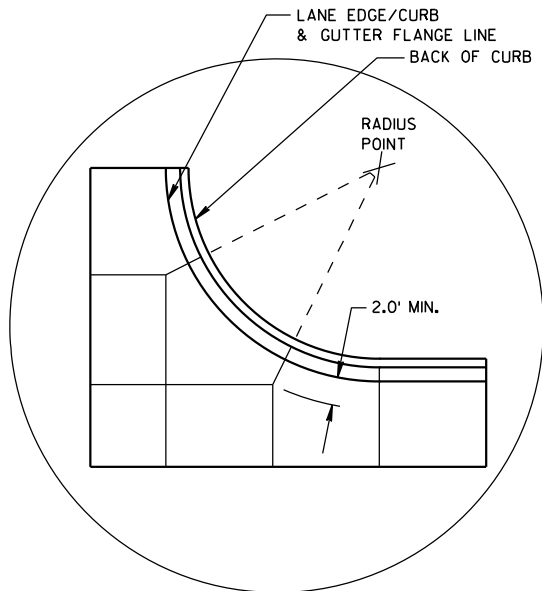
APPROVED
12/11/09 /S/ Deb Bischoff
DATE PAVEMENT POLICY & DESIGN ENGINEER
FHWA



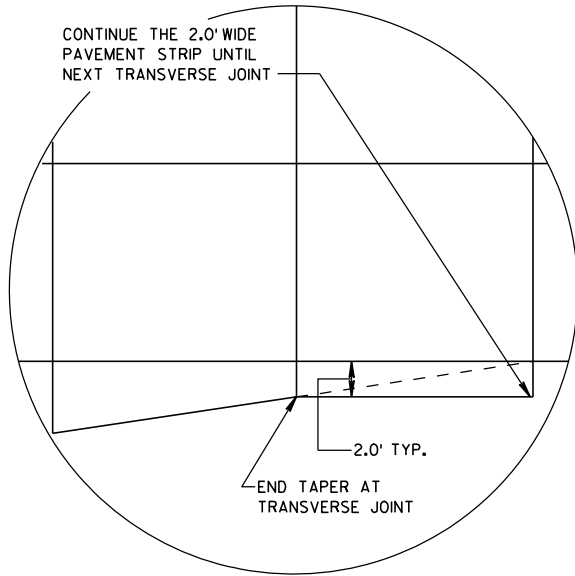
DETAIL "A"



DETAIL "B"



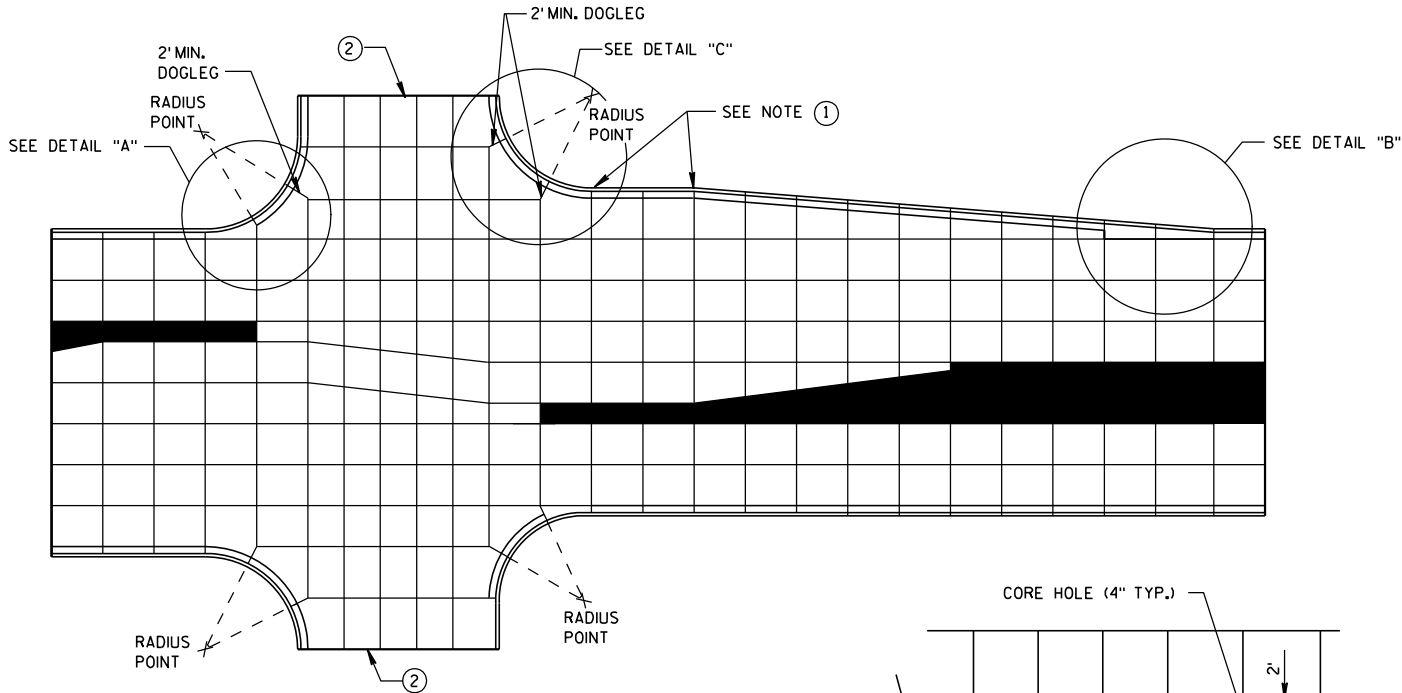
DETAIL "C"



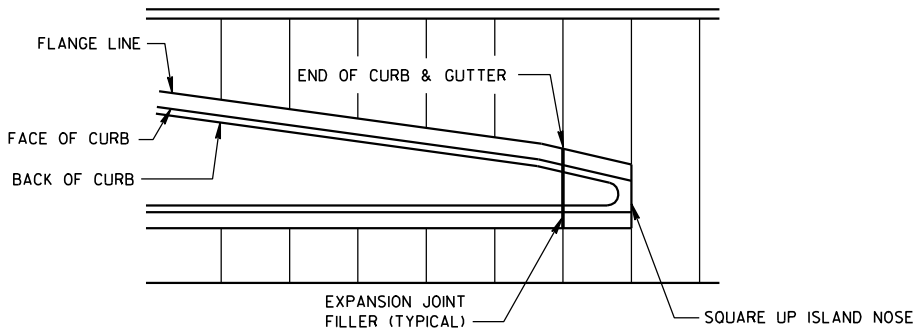
DETAIL "D"

GENERAL NOTES

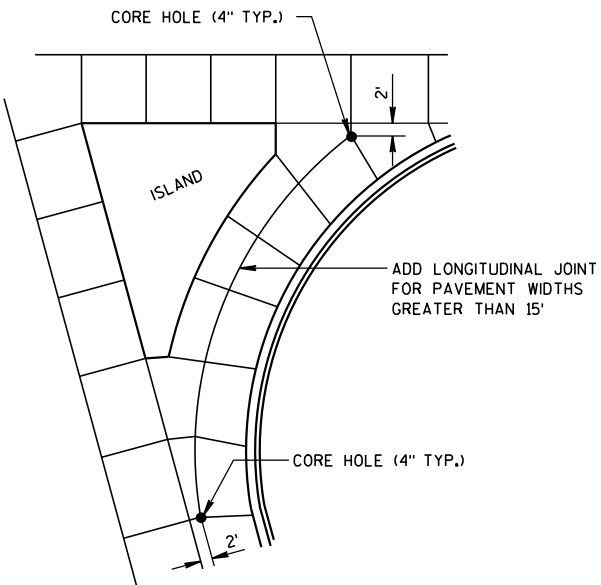
- THE PRIMARY ROADWAY CONTROLS THE TRANSVERSE JOINT PATTERN.
- ALIGN NEW JOINTS WITH EXISTING JOINTS OR CRACKS.
- CONSTRUCT TRANSVERSE JOINTS PERPENDICULAR TO THE ROADWAY.
- ADJUST TRANSVERSE JOINTS TO ALIGN WITH UTILITY FIXTURES (E.G. MANHOLES AND INLETS) IN THE PAVEMENT STRUCTURE WHEN POSSIBLE. WATER VALVES DO NOT REQUIRE JOINT ADJUSTMENT.
- AVOID SLABS LESS THAN 2 FEET WIDE OR GREATER THAN 15 FEET WIDE.
- SEE TABLE FOR TRANSVERSE JOINT SPACING. JOINT SPACING SPECIFIED IS MAXIMUM AND ACTUAL SPACING CAN BE ADJUSTED TO ACCOMMODATE INTERSECTIONS.
- AVOID ANGLES LESS THAN 60° BY DOGLEGGING JOINTS THROUGH CURVE RADIUS POINTS. USE 90° ANGLES WHEN POSSIBLE.
- CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.
1. PROVIDE TRANSVERSE JOINTS AT ALL PAVEMENT WIDTH CHANGES.
 2. CONSTRUCT DOWELED EXPANSION JOINT ON THE SIDE ROAD OF AN INTERSECTION IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH. ALIGN EXPANSION JOINT WITH EDGE OF RADIUS.
 3. THE ENGINEER MAY APPROVE SLIGHT VARIATIONS FROM THESE JOINTING DETAILS.



STANDARD INTERSECTION



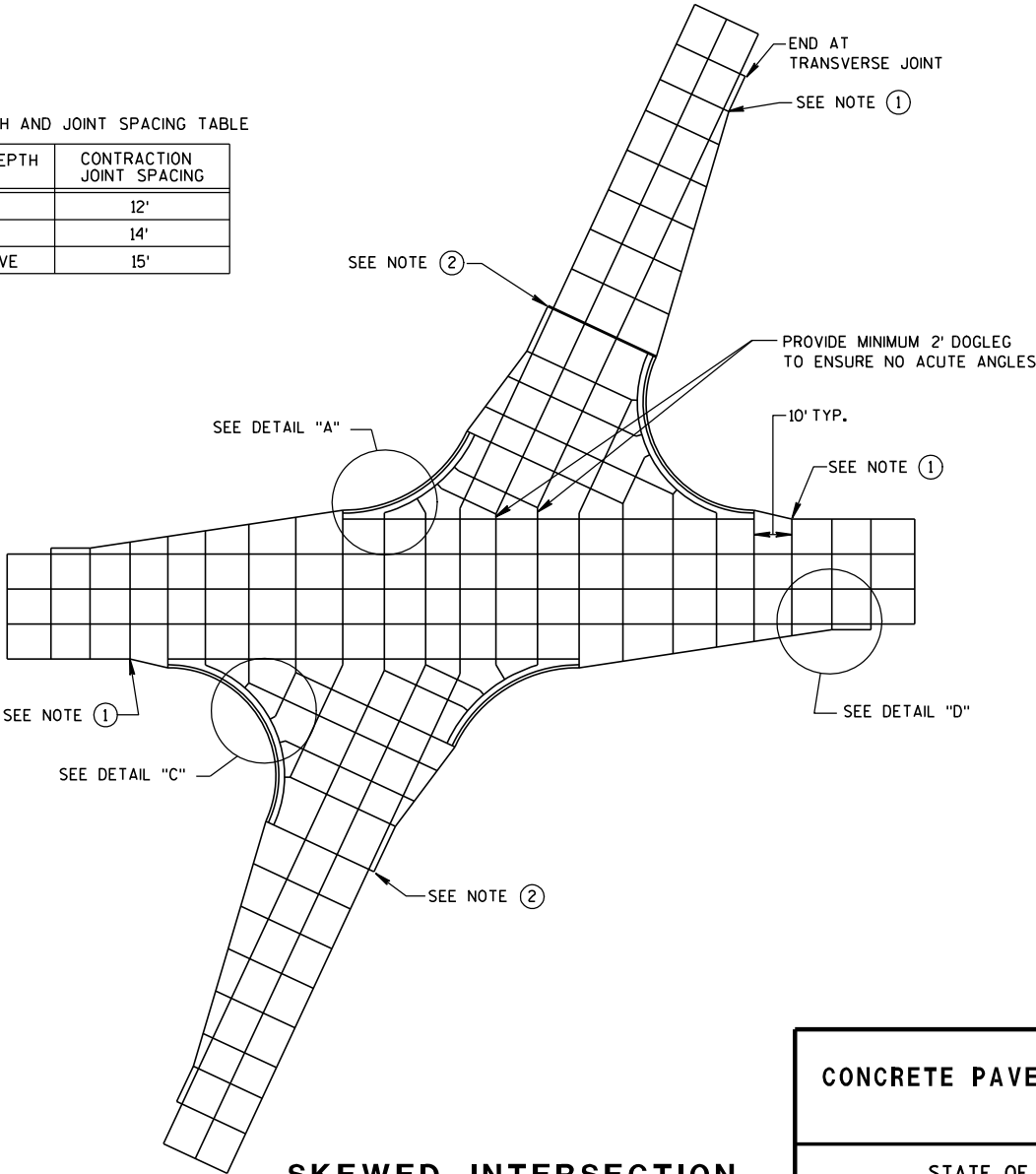
APPROACH TO MEDIAN



LARGE RIGHT TURN

PAVEMENT DEPTH AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



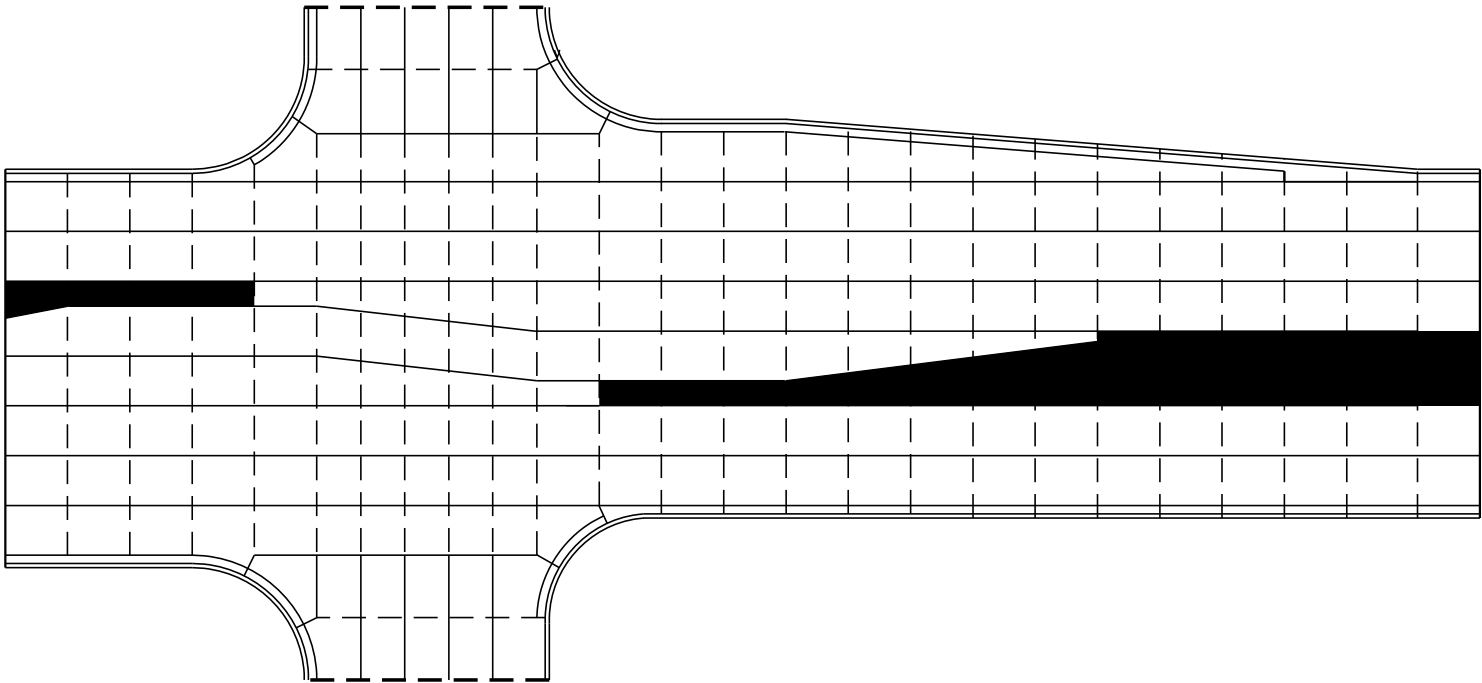
SKEWED INTERSECTION

CONCRETE PAVEMENT JOINTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

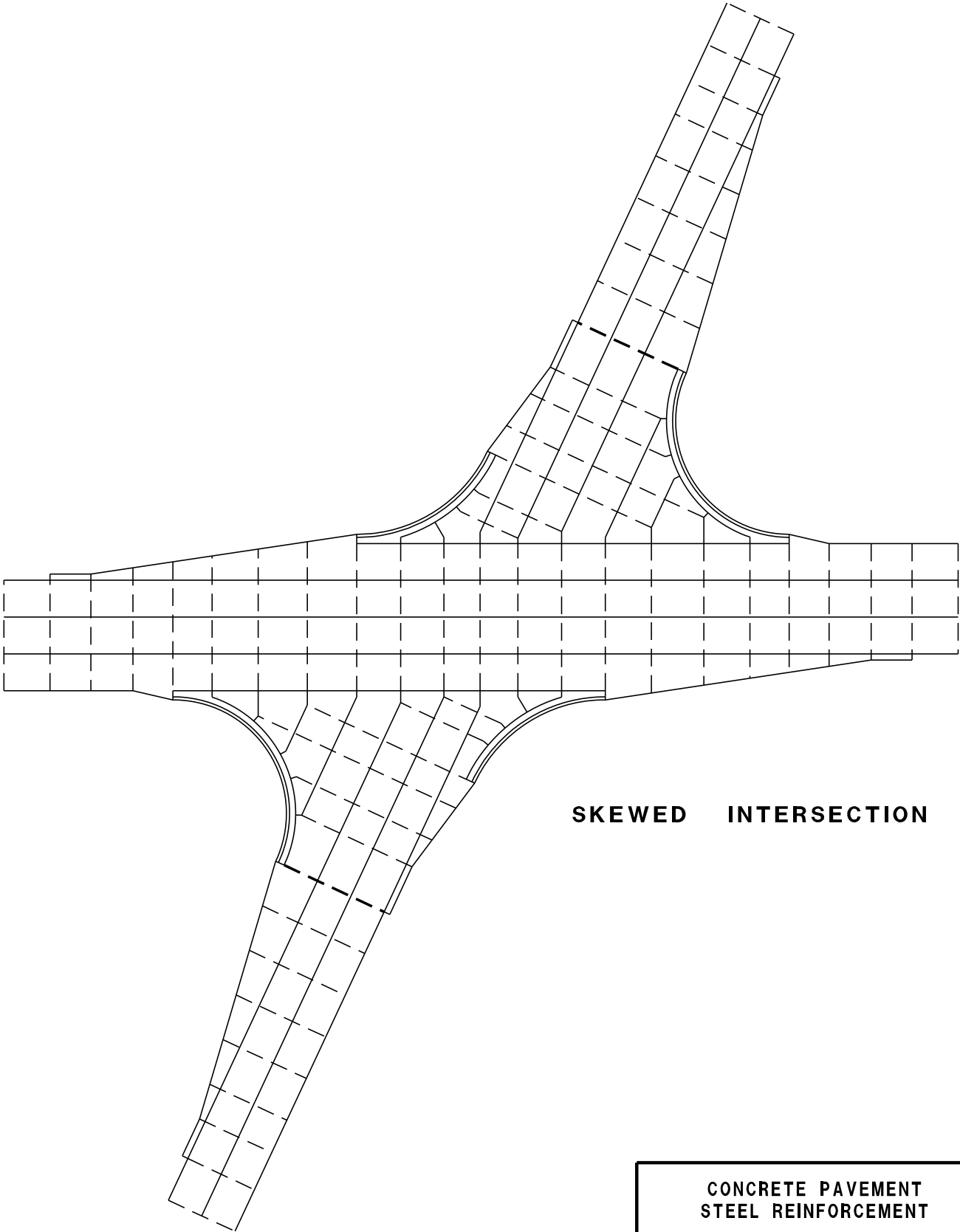
- POTENTIAL DOWELED EXPANSION JOINT
- - - DOWELED JOINT
- _____ TIED JOINT



STANDARD INTERSECTION

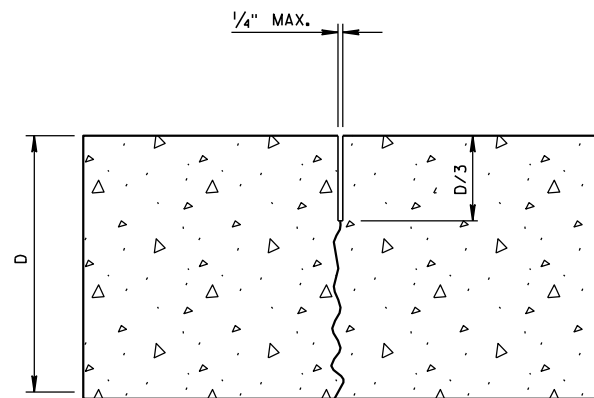
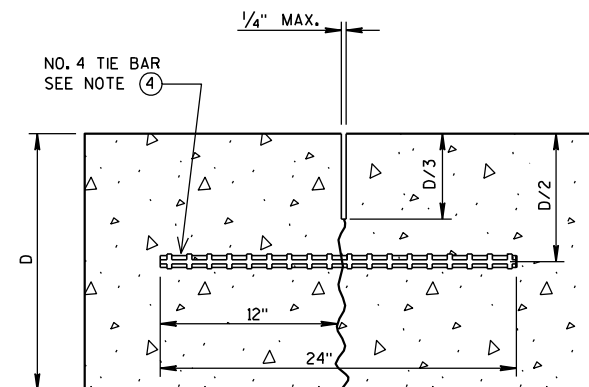
GENERAL NOTES

USE AN EXPANSION JOINT FILLER MEETING THE REQUIREMENTS OF STANDARD SPECIFICATION 415.

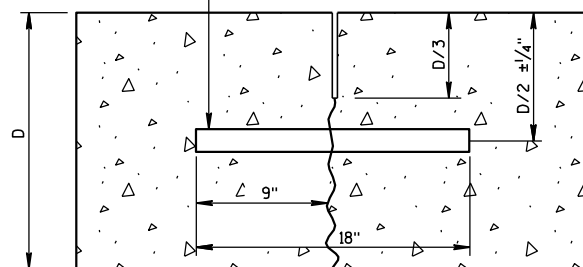


SKEWED INTERSECTION

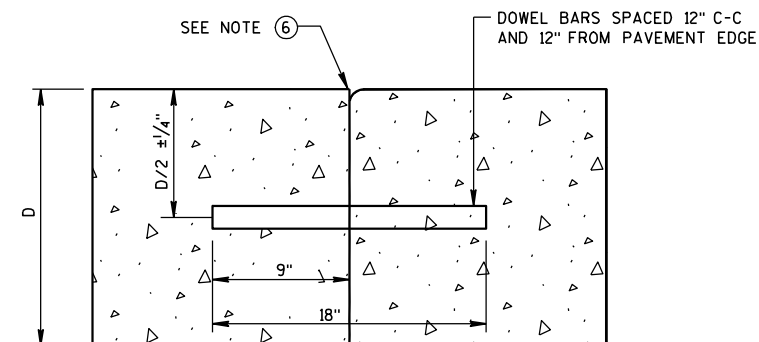
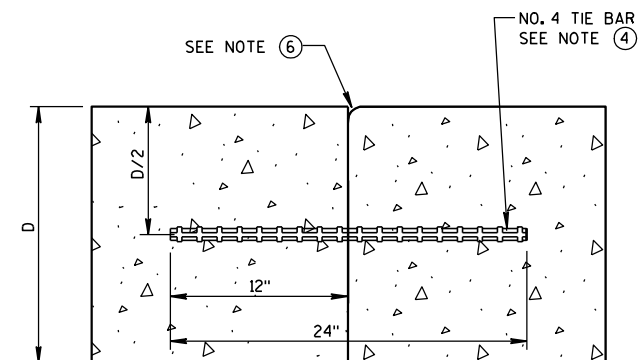
CONCRETE PAVEMENT STEEL REINFORCEMENT
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

**UNDOWELED-TRANSVERSE****TIED LONGITUDINAL**

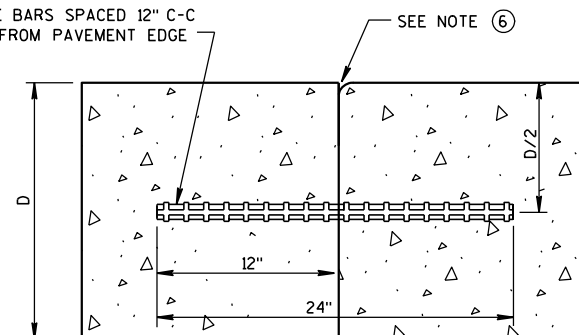
DOWEL BARS AT 12" C-C
12" FROM PAVEMENT EDGE

**DOWELED-TRANSVERSE****CONTRACTION JOINTS**

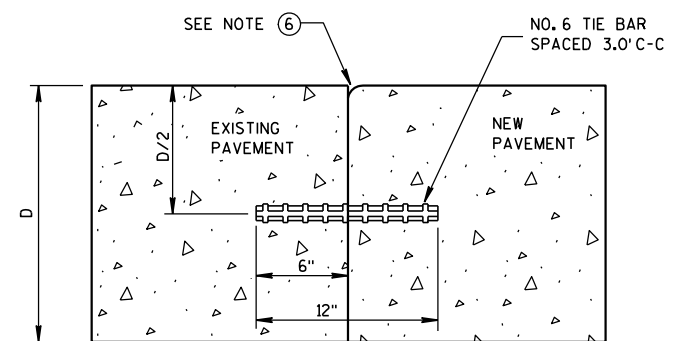
SEE NOTE ②

**DOWELED TRANSVERSE****TIED LONGITUDINAL**

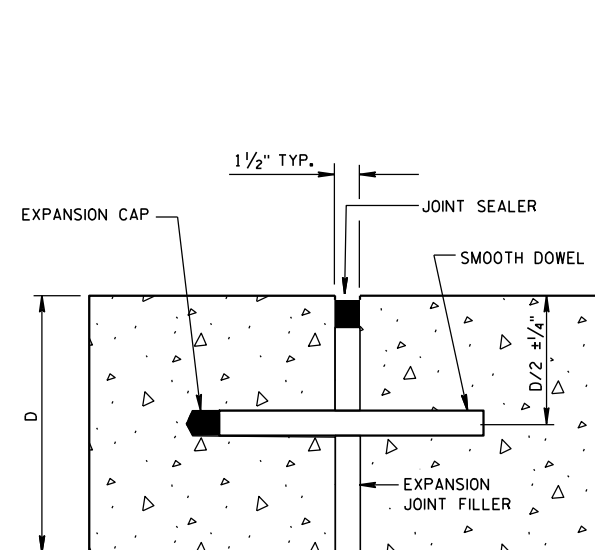
NO. 6 TIE BARS SPACED 12" C-C
AND 12" FROM PAVEMENT EDGE

**TIED TRANSVERSE**

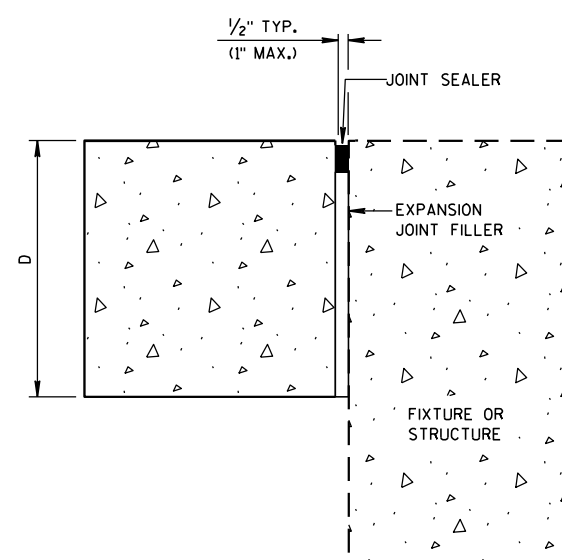
SEE NOTE ③

**TIED LONGITUDINAL TO EXISTING****CONSTRUCTION JOINTS**

SEE NOTE ⑤

**DOWELED-TRANSVERSE**

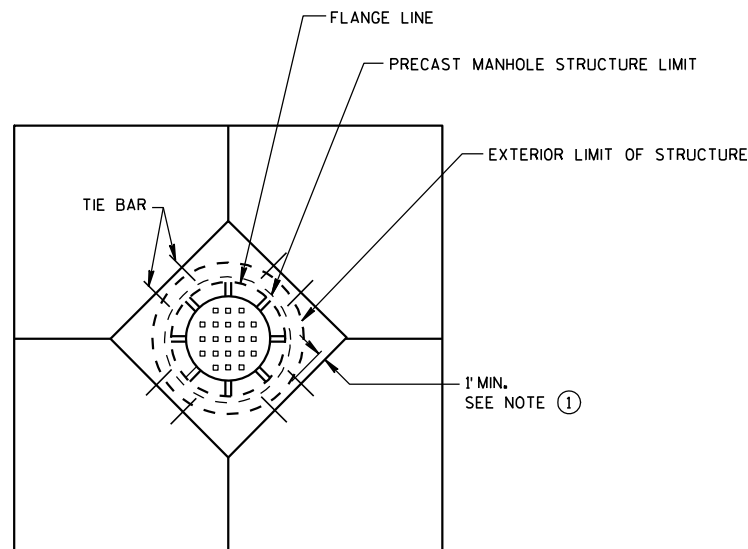
SEE NOTE ①

**UNTIED-LONGITUDINAL****EXPANSION JOINTS****GENERAL NOTES**

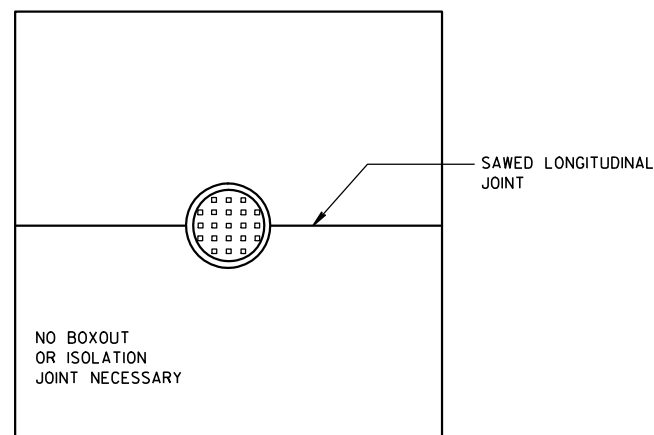
1. USE DOWELED EXPANSION JOINTS ON SIDE ROADS AT INTERSECTIONS (TO ISOLATE THE SIDE ROAD FROM THE THROUGH STREET) IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH.
2. SPACE CONTRACTION JOINTS IN ACCORDANCE WITH 13C4, 13C11 OR 13C13.
3. LOCATE CONSTRUCTION JOINTS A MINIMUM OF 4 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO THE CONTRACTION JOINTS.
4. SPACE TIE BARS AT LONGITUDINAL CONSTRUCTION OR CONTRACTION JOINTS IN ACCORDANCE WITH SDD 13C1.
5. CONSTRUCTION JOINTS CAN BE FORMED OR SAWED.
6. IF JOINT IS FORMED, PROVIDE A 1/4-INCH RADIUS.

**CONCRETE PAVEMENT
JOINT TYPES**

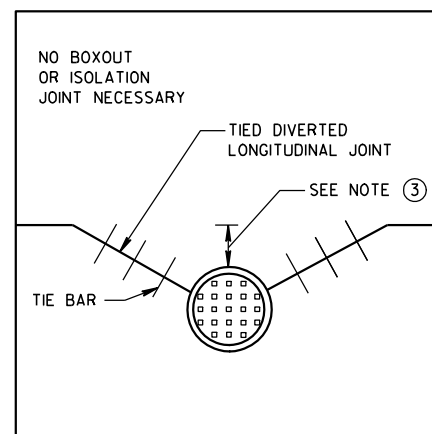
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



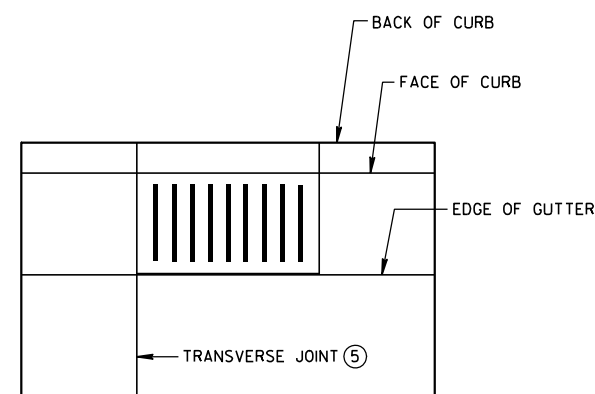
**DIAGONAL MANHOLE BOXOUT
FOR CONSTRUCTION JOINTS**



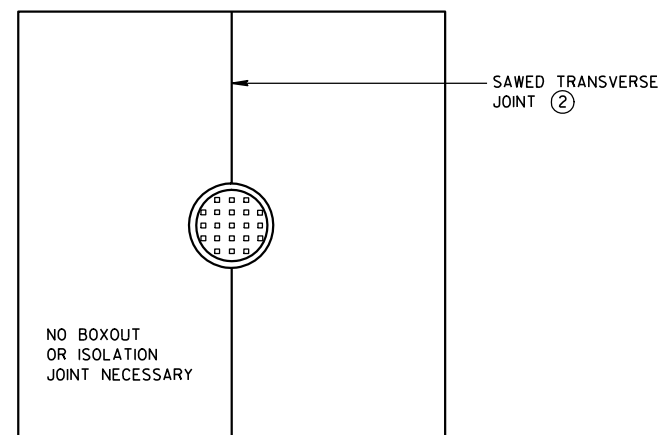
**MANHOLE WITH
LONGITUDINAL JOINT**



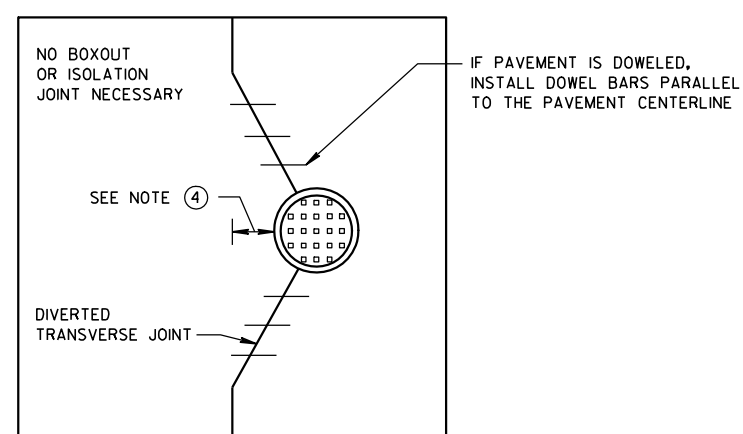
**MANHOLE WITH DIVERTED
LONGITUDINAL CONTRACTION JOINT**



**INLET WITH
TRANSVERSE JOINT**



**MANHOLE WITH
TRANSVERSE JOINT**



**MANHOLE WITH DIVERTED
TRANSVERSE CONTRACTION JOINT**

GENERAL NOTES

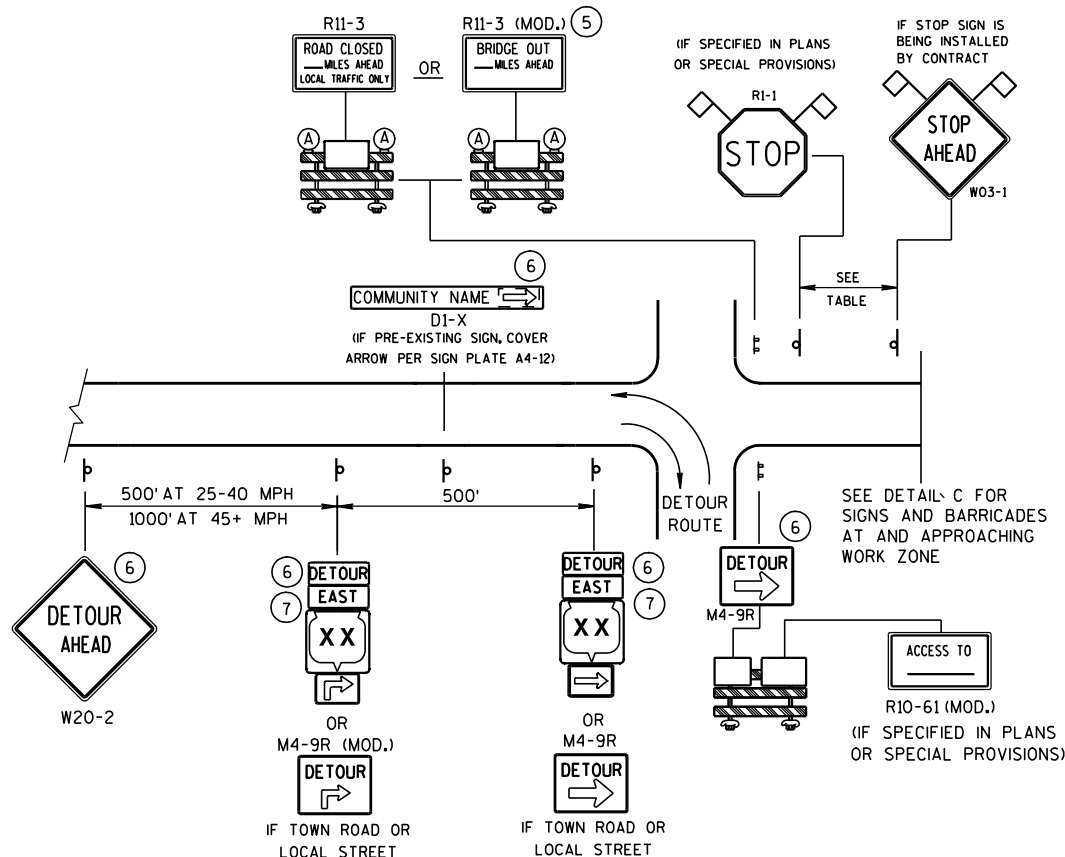
1. USE BOXOUTS WHEN UTILITY STRUCTURE IS IN THE PATH OF CONSTRUCTION JOINTS. PROVIDE A 1 FOOT MINIMUM CLEARANCE BETWEEN THE EXTERIOR LIMIT OF THE STRUCTURE TO THE DIAMOND BOXOUT.
2. ADJUST TRANSVERSE JOINT TO INTERSECT MANHOLE IF POSSIBLE.
3. IF DISTANCE BETWEEN THE LONGITUDINAL JOINT AND THE EDGE OF MANHOLE IS GREATER THAN 2 FEET, DO NOT DIVERT JOINT AND SAW LONGITUDINAL JOINT AS NORMAL. IF DISTANCE IS 2 FEET OR LESS, DIVERT LONGITUDINAL JOINT AT A 2:1 TAPER RATE TO THE CENTER OF THE MANHOLE.
4. IF DISTANCE FROM THE EDGE OF MANHOLE TO THE NEAREST TRANSVERSE JOINT IS GREATER THAN 4 FEET, REDIRECT JOINT TO INTERSECT MANHOLE. IF DISTANCE IS 4 FEET OR LESS, PLACE REBAR REINFORCEMENT AROUND MANHOLE.
5. ALIGN TRANSVERSE JOINT WITH ONE EDGE OF INLET WHEN PRACTICAL.

CONCRETE PAVEMENT JOINTING AT UTILITY FIXTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

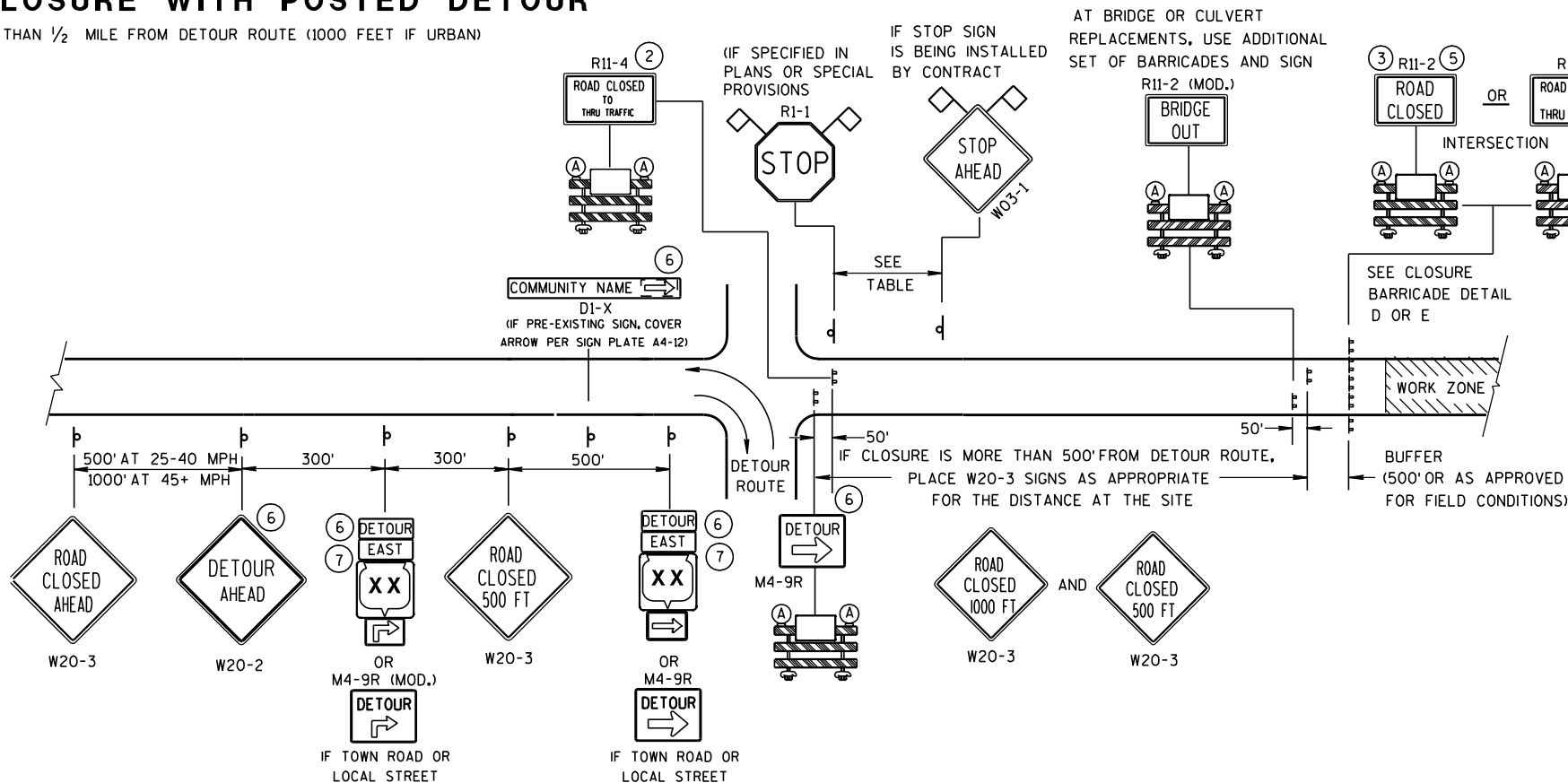
APPROVED
10-5-2010
DATE
FHWA

/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR

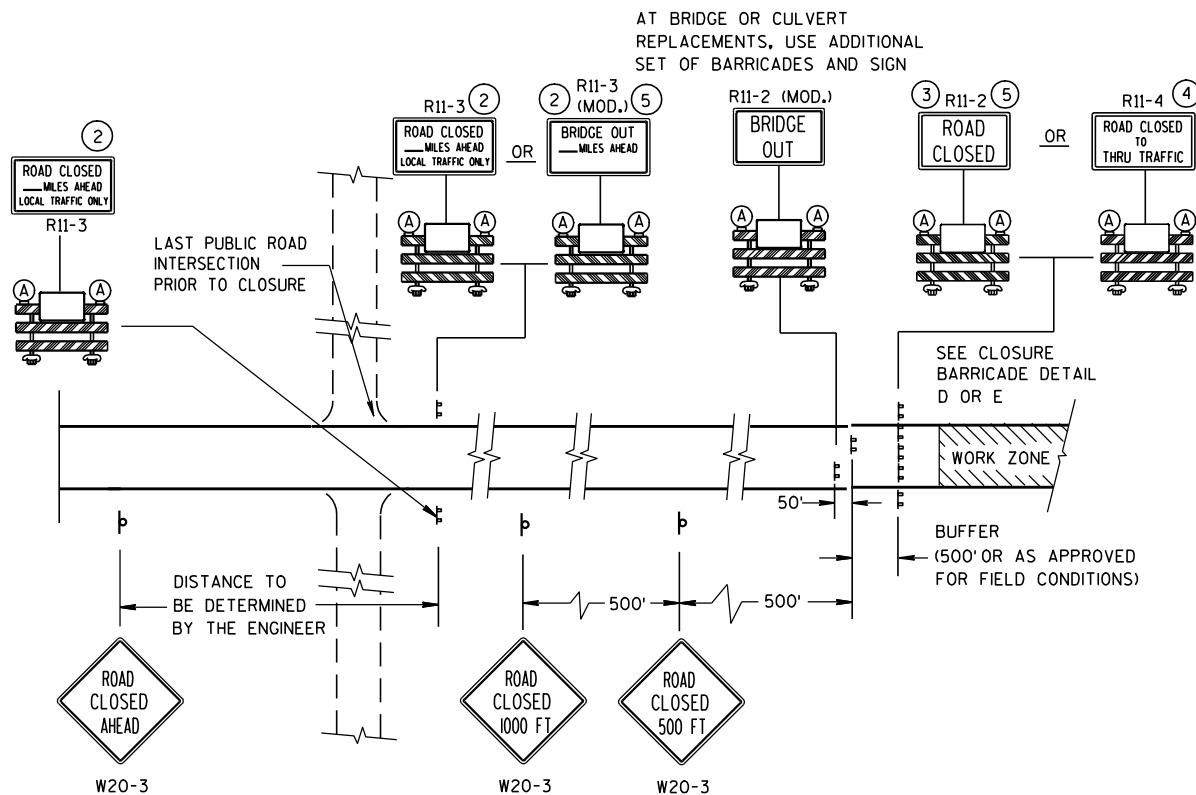
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR



SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

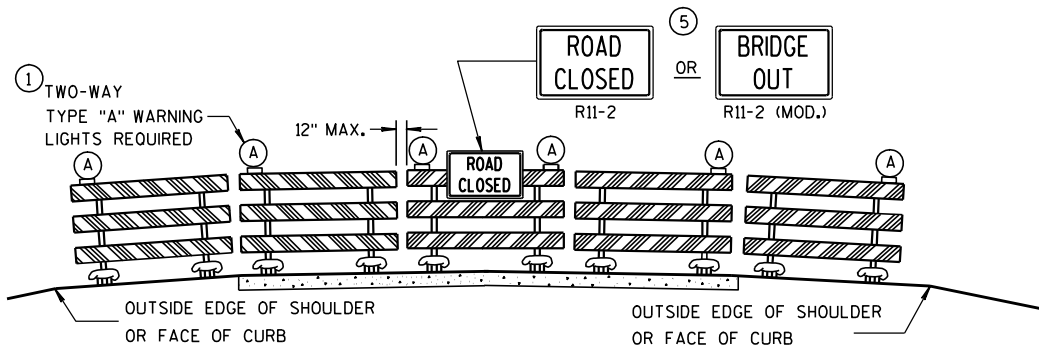
SEE SDD 15C2-4b
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

LEGEND

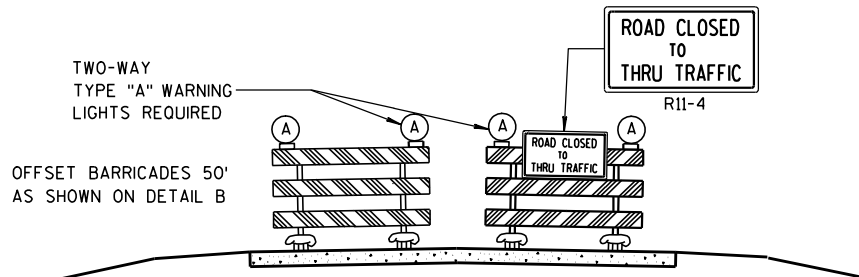
- POST MOUNTED SIGN
- TYPE III BARRICADES
- TYPE "A" LOW INTENSITY FLASHING WARNING LIGHT (FOR NIGHT USE)
- WORK ZONE
- DETOUR EAST M4-8 M3-X
- MI-4 OR MI-5A OR MI-6
- MO5-1 OR MO6-1
- FLAGS, 16" X 16" MIN., (ORANGE)

**BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-4a FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

THE REFLECTIVE SHEETING USED ON R11-2, R11-3, R11-4, R10-61 AND R1-1 SIGNS SHALL COMPLY WITH SUBSECTION 637.2.2.2 OF THE STANDARD SPECIFICATIONS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X AND M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES

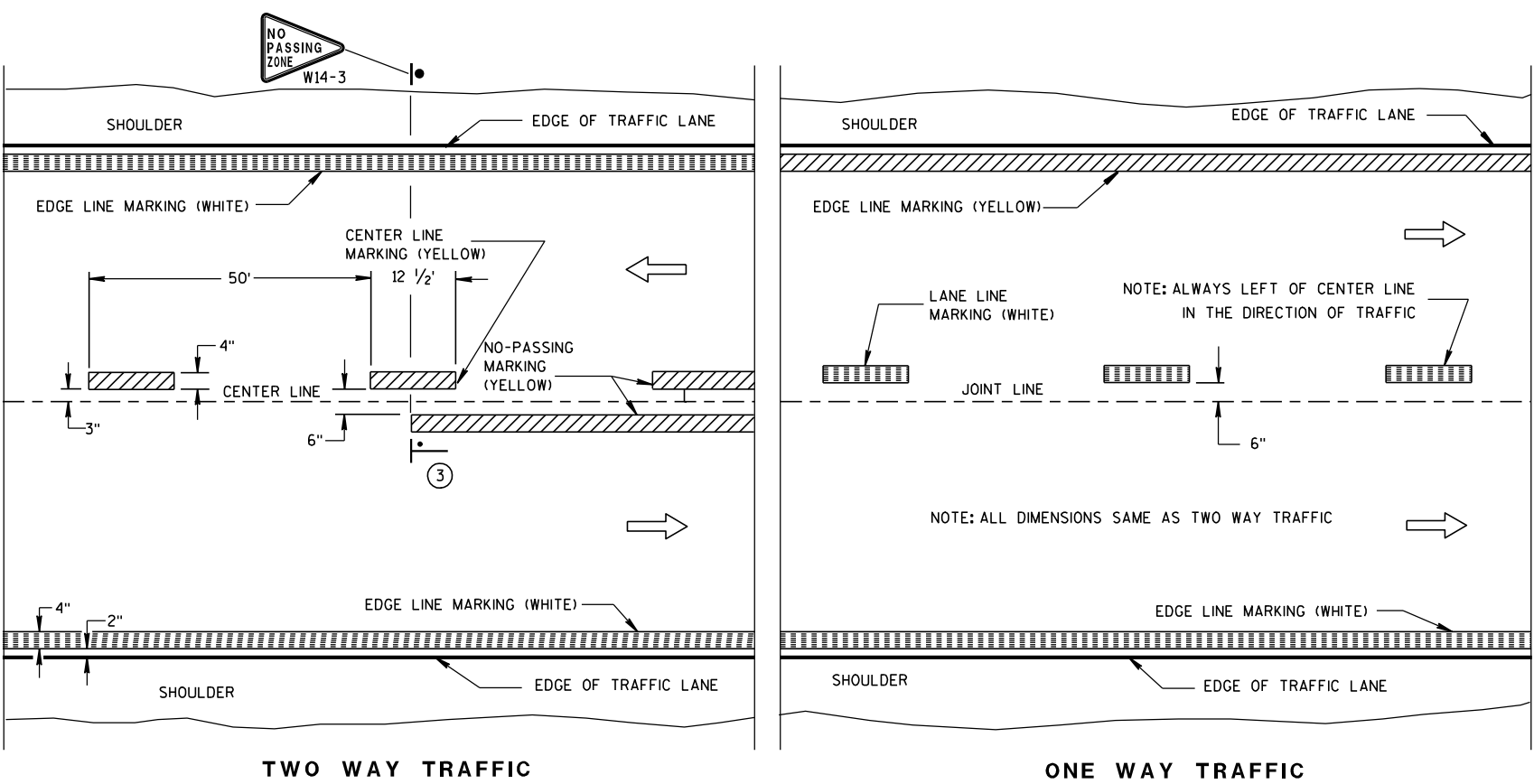
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

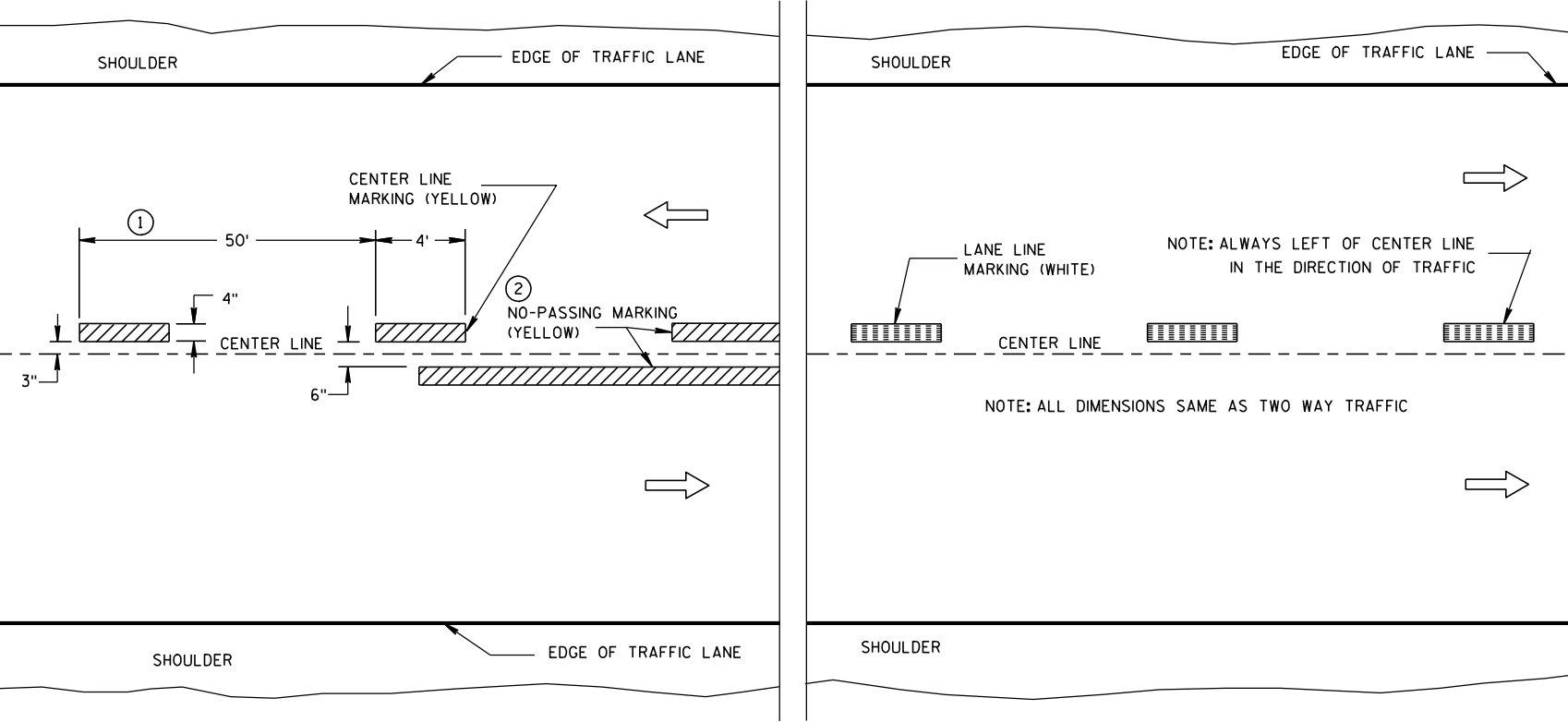
9/16/03
DATE

/S/ Thomas N. Notbohm
CHIEF SIGNS AND MARKING ENGINEER

FHWA



PERMANENT PAVEMENT MARKING



TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

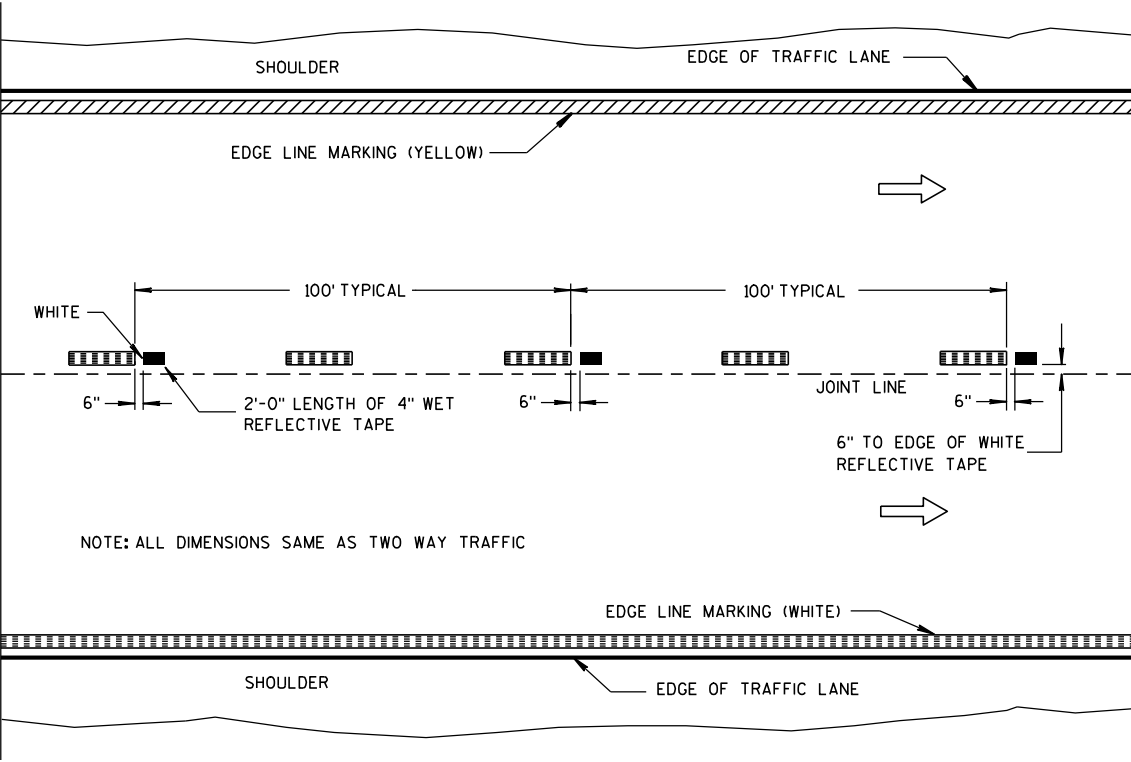
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- 1 HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- 2 NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- 3 NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6-23-11 /S/ Thomas N. Notbohm
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA

LIVE LOAD:
DESIGN LOADING: HL-93
EARTH LOAD: DESIGNED FOR 3' OF FILL
INVENTORY RATING FACTOR: RF = 1.05
OPERATING RATING FACTOR: RF = 1.35
MAXIMUM STANDARD PERMIT VEHICLE LOAD = 255 KIPS

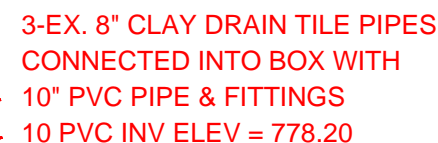
THE BOX CULVERT SHALL BE SUPPORTED WITH A
MAXIMUM NET ALLOWABLE SOIL BEARING PRESSURE
OF 3,000 POUNDS PER SQUARE FOOT.

1. GENERAL PLAN
2. GENERAL NOTES AND QUANTITIES
3. BOX DETAILS
4. BOX DETAILS
5. WING DETAILS
6. APRON DETAILS
7. BAR DETAILS
8. SUBSURFACE EXPLORATION

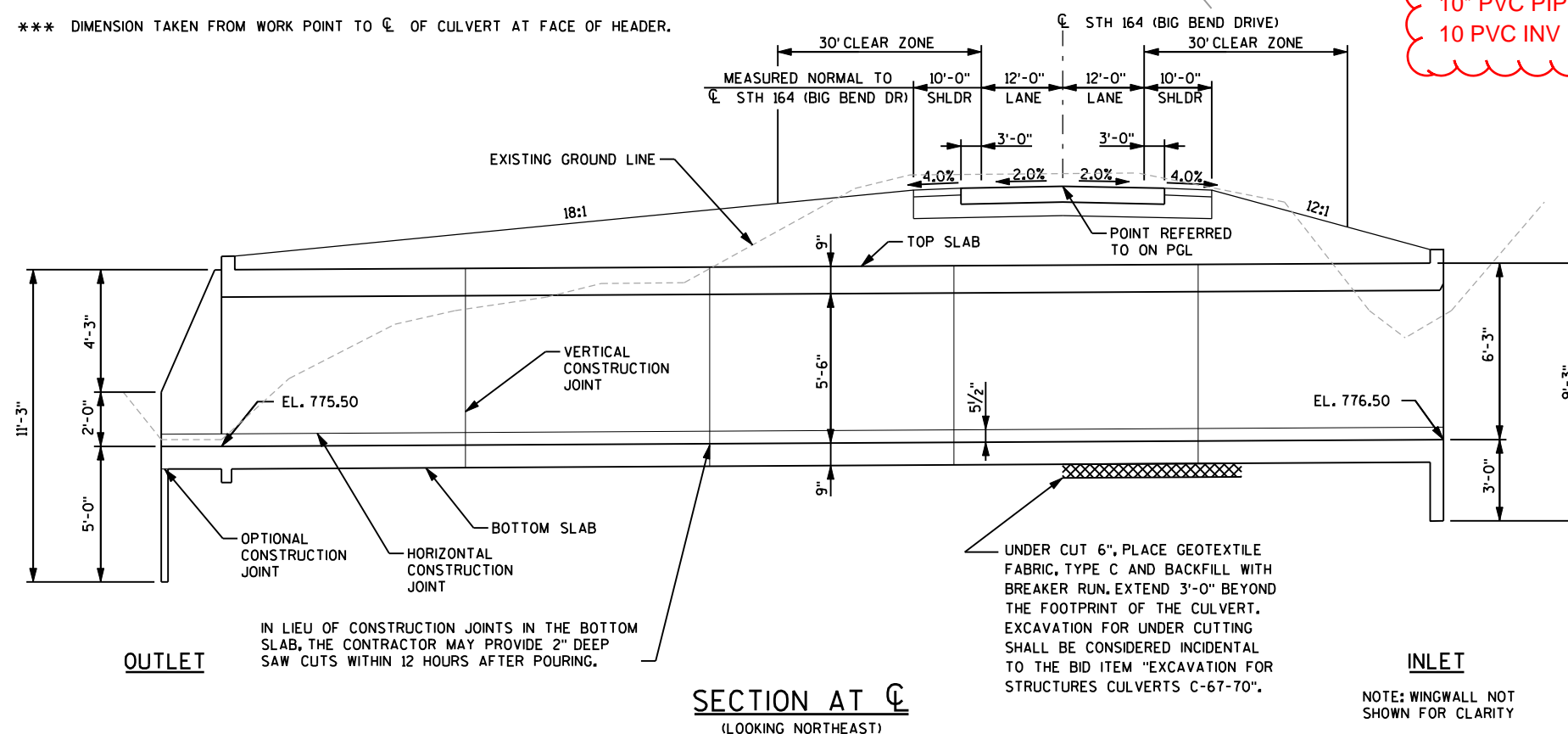
A.A.D.T. (2011) = 7770
A.A.D.T. (2031) = 9780
DESIGN SPEED = 60 MPH

100-YR FREQUENCY

Q(100):	170 cfs
VELOCITY:	8.81 fps
HIGH WATER:	781.00
WATERWAY AREA:	19.0 sf
DRAINAGE AREA:	340 acres (0.5 SQ MI)
SCOUR CODE:	8
Q(2):	50 cfs
HIGH WATER(2):	778.48





10/02/2012



NOTE: WINGWALL NOT SHOWN FOR CLARITY

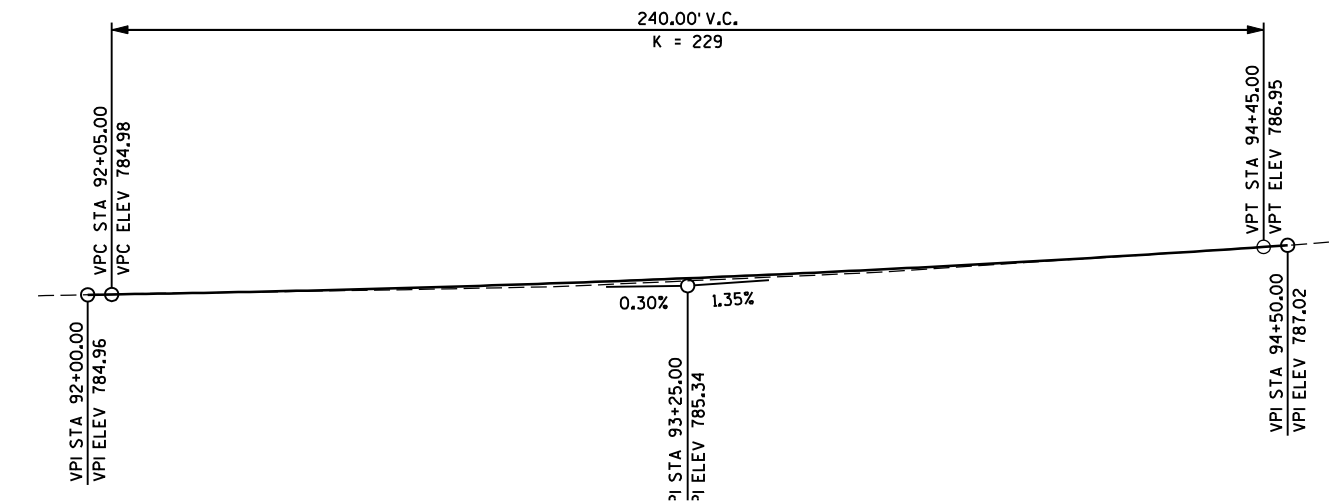
BUREAU OF STRUCTURES CONTACT: WILLIAM DREHER
608-266-8489

CONSULTANT CONTACT: PAUL WIRTH
262-901-2500

NO.	DATE	REVISION	BY
			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	 CHIEF STRUCTURES DESIGN ENGINEER		KAR 10/02/12 DATE
STRUCTURE C-67-70			
STH 164 OVER DRAINAGE WAY COUNTY WAUKESHA TOWN/CITY/VILLAGE BIG BEND			
DESIGN SPEC.			
AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	PEW	DESIGN CK'D. RDW	DRAWN BY KEF PLANS CK'D. RDW
GENERAL PLAN			SHEET 1 OF 8

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PLI-TextSub.tbl

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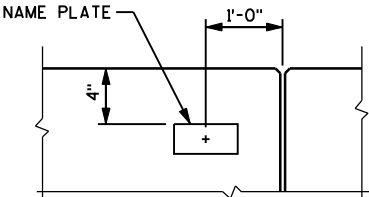
STH 164 PGL

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEM	UNIT	TOTAL
203.0200	REMOVING OLD STRUCTURE (STA 94+31.91)	L.S.	1
206.2000	EXCAVATION FOR STRUCTURES CULVERTS (C-67-70)	L.S.	1
210.0100	BACKFILL STRUCTURE	C.Y.	920
311.0115	BREAKER RUN	C.Y.	60
504.0100	CONCRETE MASONRY CULVERTS	C.Y.	190
505.0410	BAR STEEL REINFORCEMENT HS CULVERTS	LB.	26,500
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	S.Y.	85
606.0200	RIPRAP MEDIUM	C.Y.	65
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	L.F.	40
645.0105	GEOTEXTILE FABRIC TYPE C	S.Y.	370
645.0120	GEOTEXTILE FABRIC TYPE HR	S.Y.	125
	NON-BID ITEMS	SIZE	
	FILLER	¾"	

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
- THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES CULVERTS (C-67-70)" SHALL BE THE EXISTING GROUNDLINE.
- SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF ¾" FILLER WITH NON-STAINING GRAY NON-ASPHALTIC JOINT SEALER.
- FILLER SHALL CONFORM TO THE REQUIREMENTS OF AASHTO DESIGNATION M153 TYPE I, II, OR III, OR AASHTO DESIGNATION M213.
- ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TO THE TOP OF THE BOX WITHIN THE LENGTH OF THE CULVERT.
- STRUCTURE BACKFILL IS REQUIRED BEHIND ALL WINGWALLS.
- THE CONCRETE IN THE CUTOFF WALLS MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.
- PLACE A 18" (MIN.) WIDE SHEET OF 'RUBBERIZED MEMBRANE WATERPROOFING' ON TOP SLAB OVER ALL CONSTRUCTION JOINTS AND EXTEND DOWN TO BOTTOM OF OUSTIDE WALLS.
- THE CONTRACTOR MAY FURNISH A PRECAST CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE BOX CULVERT WITH THE ACCEPTANCE OF THE SHOP DRAWINGS BY THE STRUCTURES DEVELOPMENT SECTION. THE PRECAST CONCRETE BOX CULVERT SHALL CONFORM TO PRECAST DETAILS ON CHAPTER 36 STANDARDS OF THE CURRENT WISC. DOT BRIDGE MANUAL. PAYMENT FOR THE PRECAST CULVERT SHALL BE BASED ON THE QUANTITIES AND PRICES BID FOR THE ITEMS LISTED IN THE "TOTAL ESTIMATED QUANTITIES".
- MATERIALS, FABRICATION, CONSTRUCTION AND DESIGN OF PRECAST BOX CULVERTS SHALL BE IN ACCORDANCE WITH THE CURRENT ASTM SPECIFICATION, C1577; AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS; WISCONSIN DOT BRIDGE MANUAL; WISCONSIN DOT STANDARD SPECIFICATIONS, EXCEPT THAT THE CONCRETE MIXTURE SHALL CONTAIN NOT LESS THAN 565 LBS. OF CEMENTITIOUS MATERIALS PER CUBIC YARD.
- THE CONTRACTOR SHALL BUILD THE APRON AND THE ENDS OF THE BOX LEVEL.

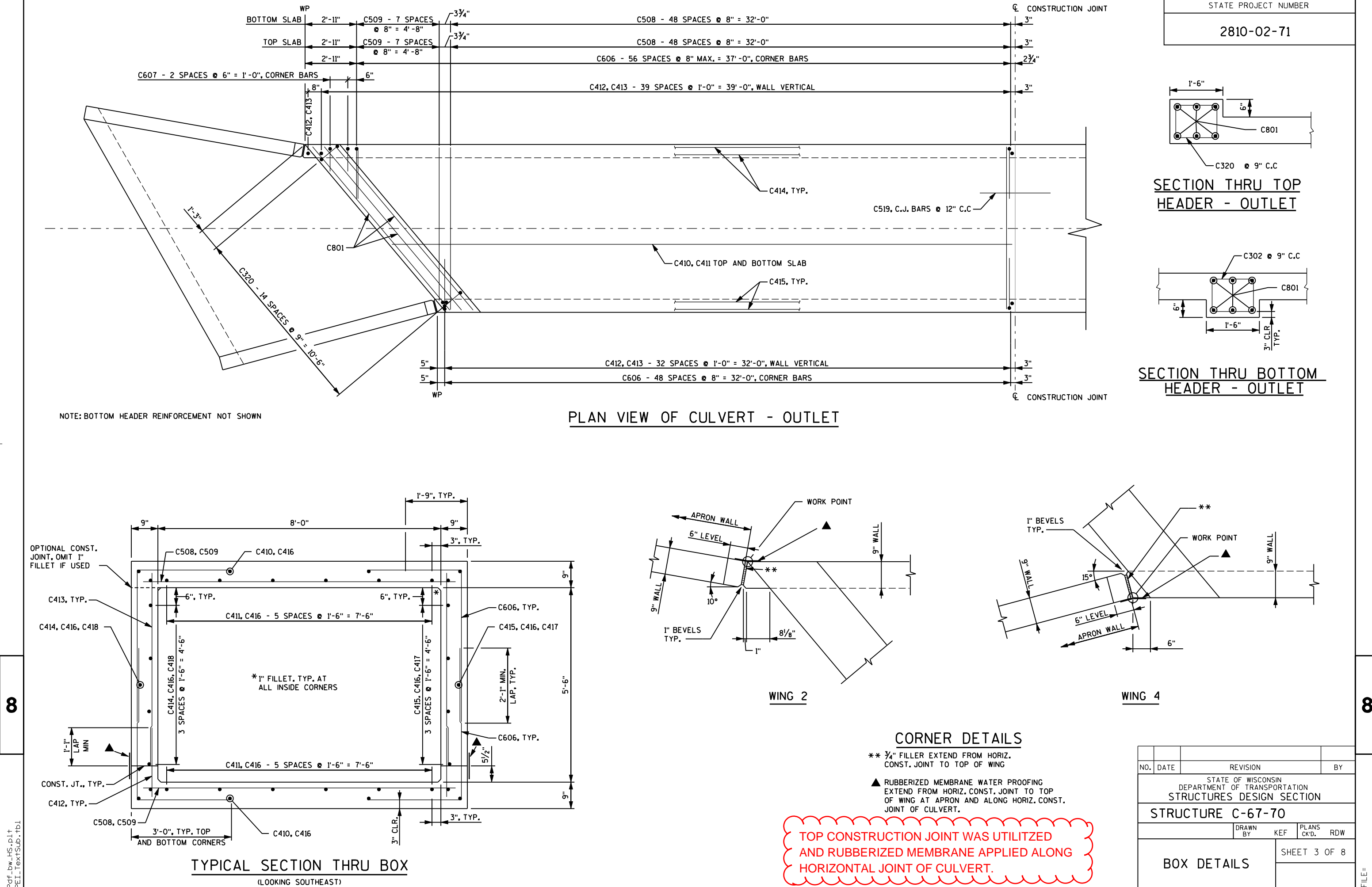


NAME PLATE LOCATION
WING 3

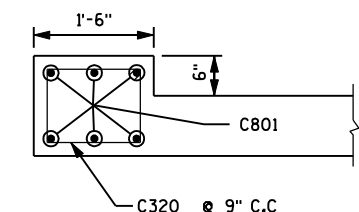
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-67-70			
DRAWN BY		KEF	PLANS CK'D. RDW
GENERAL NOTES AND QUANTITIES		SHEET 2 OF 8	

FILE=
SCALE =

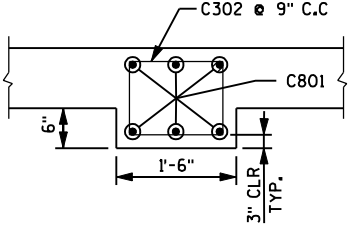
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STATE PROJECT NUMBER
2810-02-71



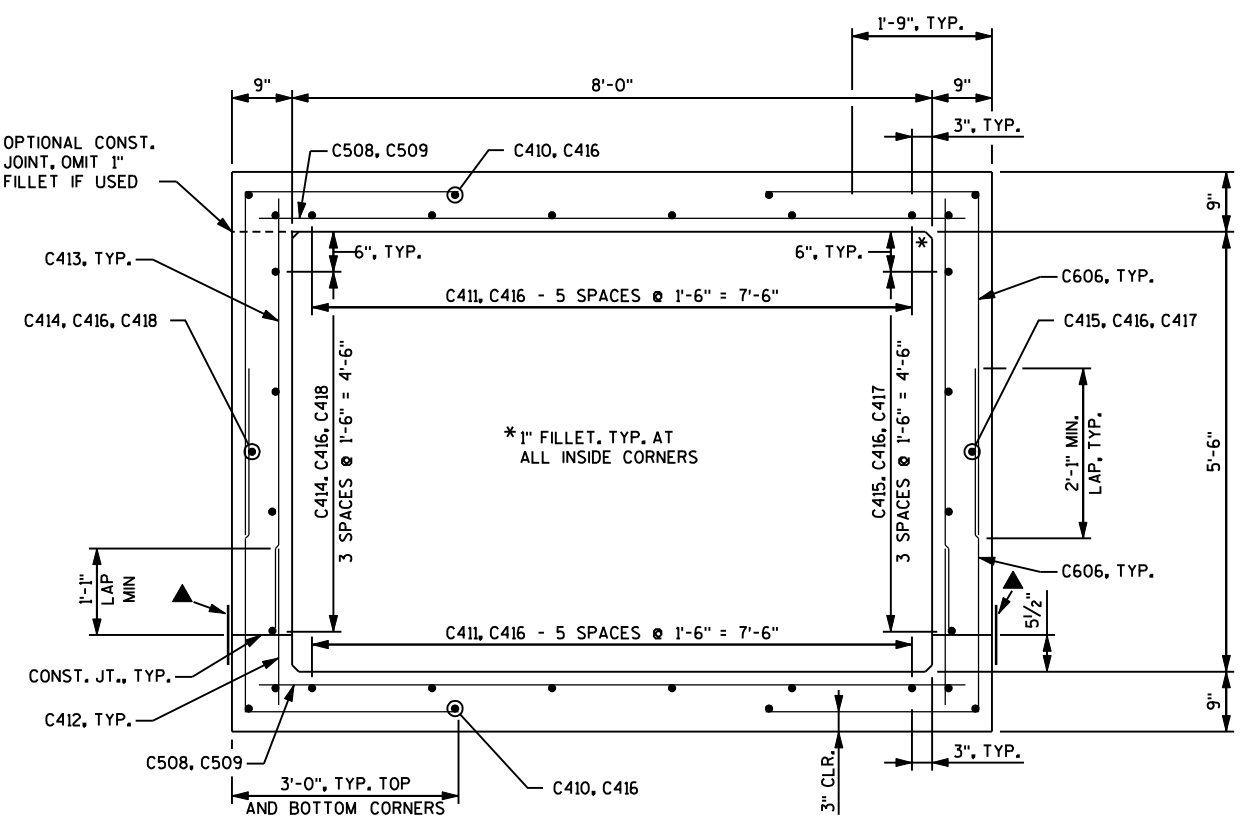
SECTION THRU TOP
HEADER - OUTLET



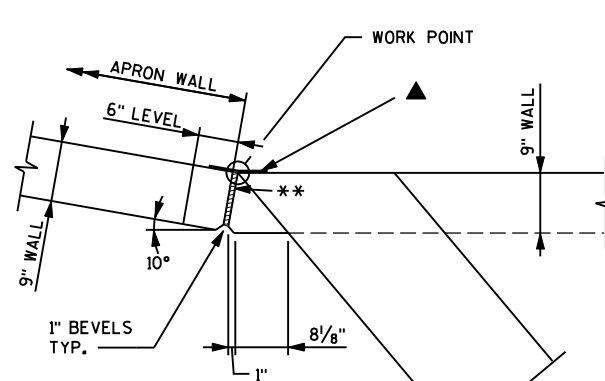
SECTION THRU BOTTOM
HEADER - OUTLET

PLAN VIEW OF CULVERT - OUTLET

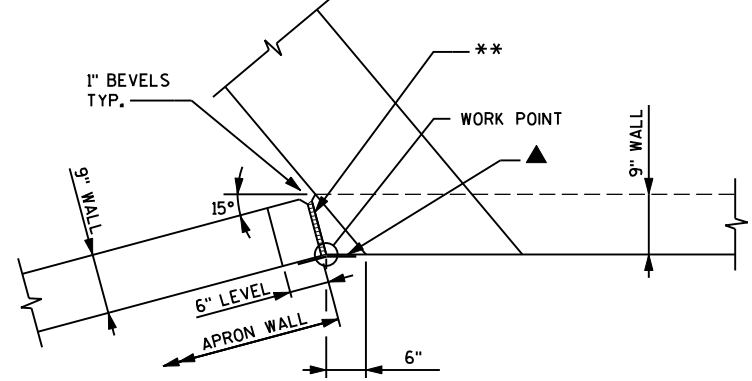
NOTE: BOTTOM HEADER REINFORCEMENT NOT SHOWN



TYPICAL SECTION THRU BOX
(LOOKING SOUTHEAST)



WING 2



WING 4

CORNER DETAILS

- ** 3/4" FILLER EXTEND FROM HORIZ. CONST. JOINT TO TOP OF WING
- ▲ RUBBERIZED MEMBRANE WATER PROOFING EXTEND FROM HORIZ. CONST. JOINT TO TOP OF WING AT APRON AND ALONG HORIZ. CONST. JOINT OF CULVERT.

TOP CONSTRUCTION JOINT WAS UTILITZED AND RUBBERIZED MEMBRANE APPLIED ALONG HORIZONTAL JOINT OF CULVERT.

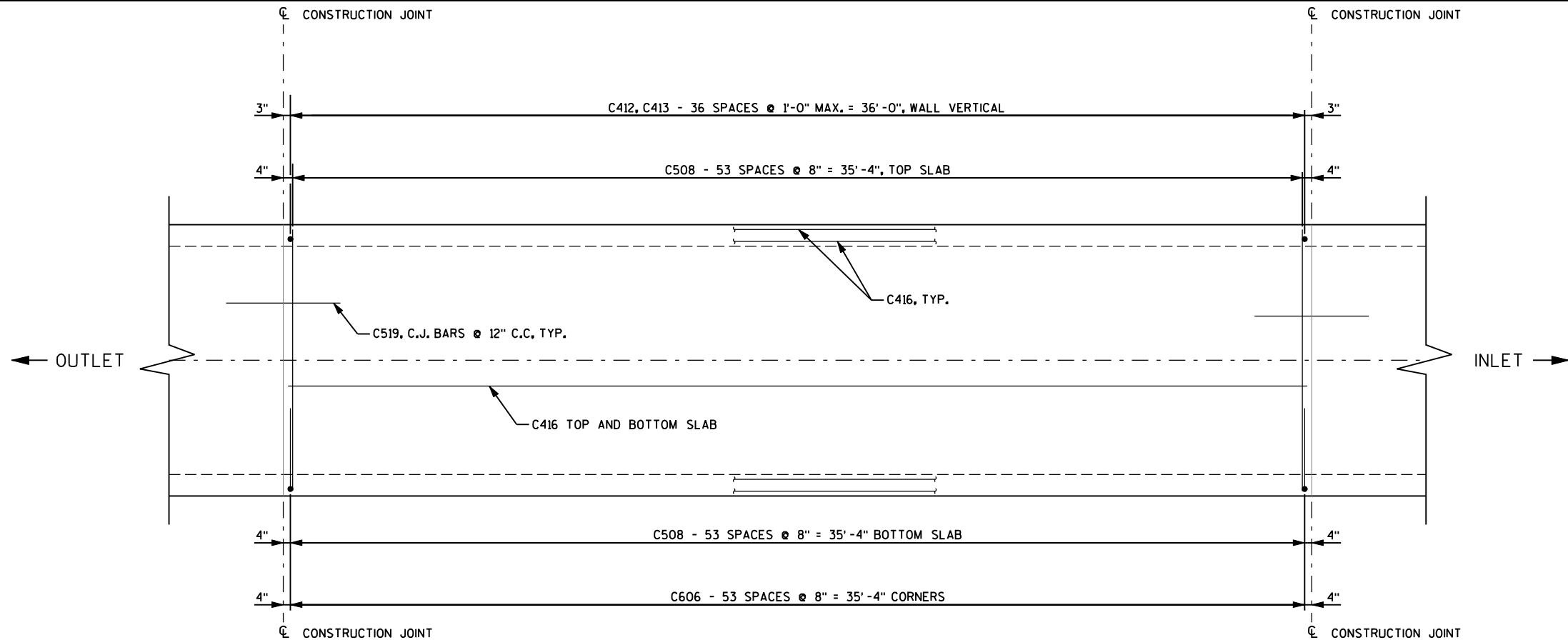
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-67-70			
DRAWN BY		KEF	PLANS CK'D. RDW
BOX DETAILS		SHEET 3 OF 8	

8

8

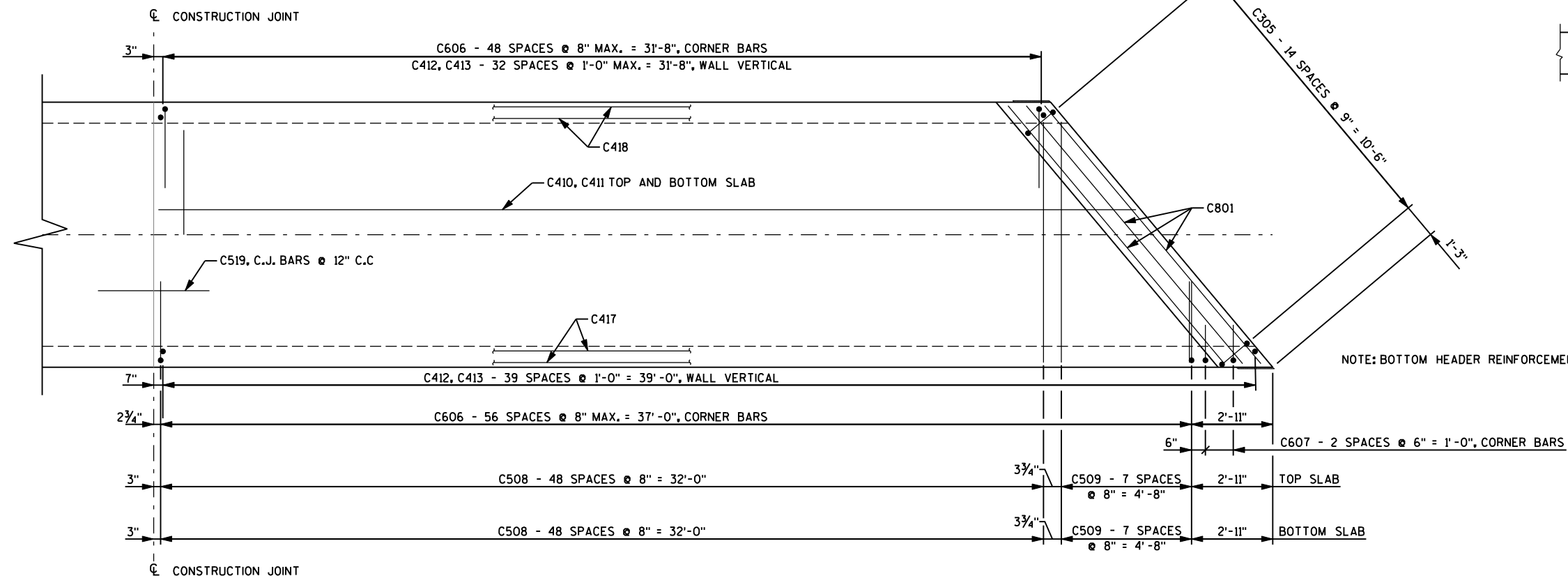
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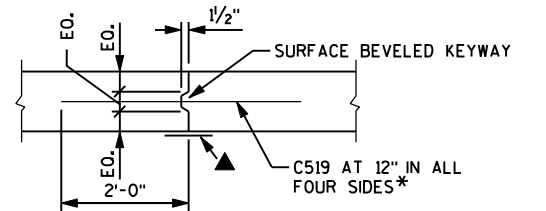


PLAN VIEW OF CULVERT - TYPICAL INTERIOR PANEL

NOTE: USE IDENTICAL REINFORCEMENT IN THE OTHER INTERIOR PANELS WITH THE SAME DISTANCE FROM THE CONSTRUCTION JOINT



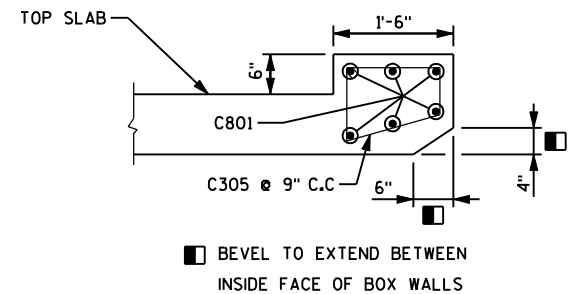
PLAN VIEW OF CULVERT - INLET



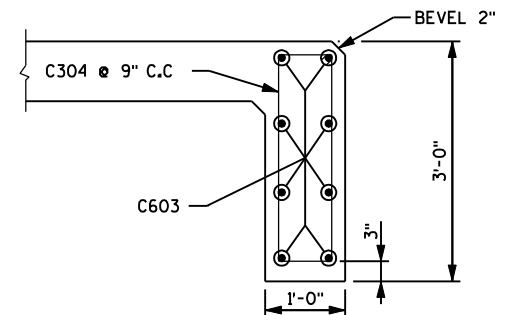
*THE CONTRACTOR MAY UTILIZE MASONRY ANCHORS TYPE S (EPOXY ANCHORED), 1/2-INCH WITH A 1'-0" MIN. EMBEDMENT AND A MIN. PULL OUT CAPACITY OF 12 KIPS. ALL WORK AND MATERIALS FOR OPTIONAL JOINT, IF USED, TO BE CONSIDERED INCIDENTAL TO 'BAR STEEL REINFORCEMENT HS CULVERTS'

CONSTRUCTION JOINT

▲ RUBBERIZED MEMBRANE WATER PROOFING
EXTEND FROM HORIZ. CONST. JOINT UP
WALLS AND ACROSS TOP SLAB



SECTION THRU TOP HEADER - INLET



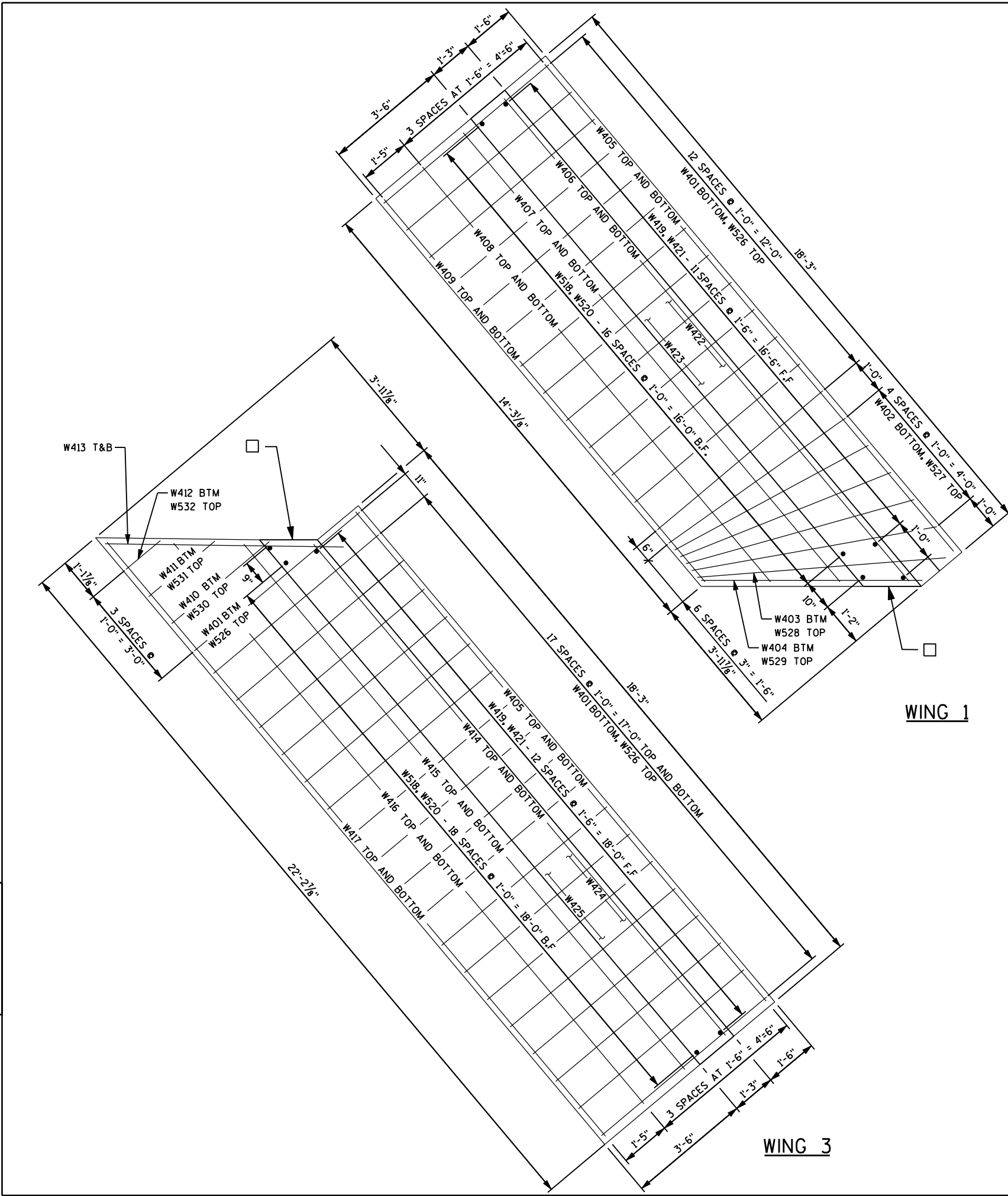
SECTION THRU BOTTOM HEADER - INLET

NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION					
STRUCTURE C-67-70					
		DRAWN BY	KEF	PLANS CK'D.	RDW
BOX DETAILS				SHEET 4 OF 8	

8

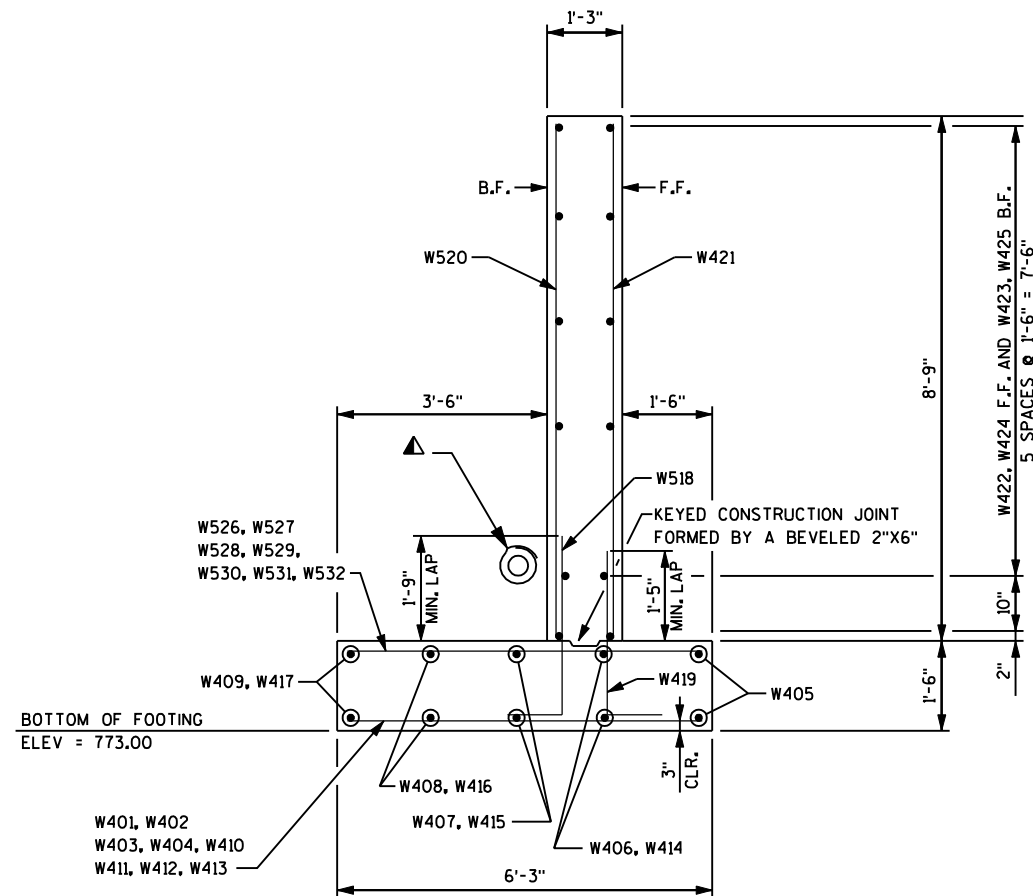
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STATE PROJECT NUMBER

2810-02-71

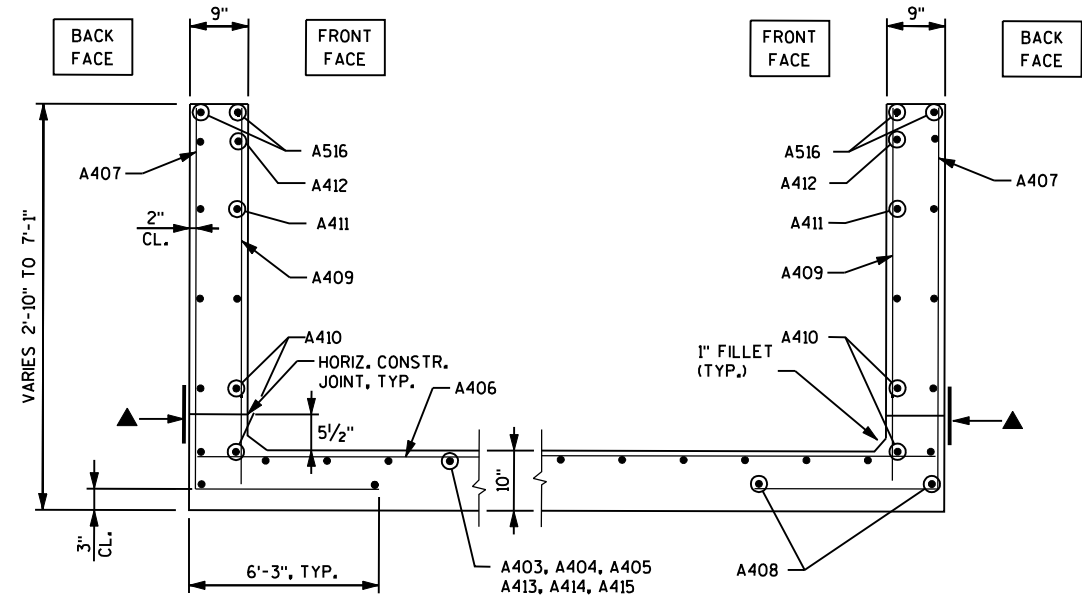
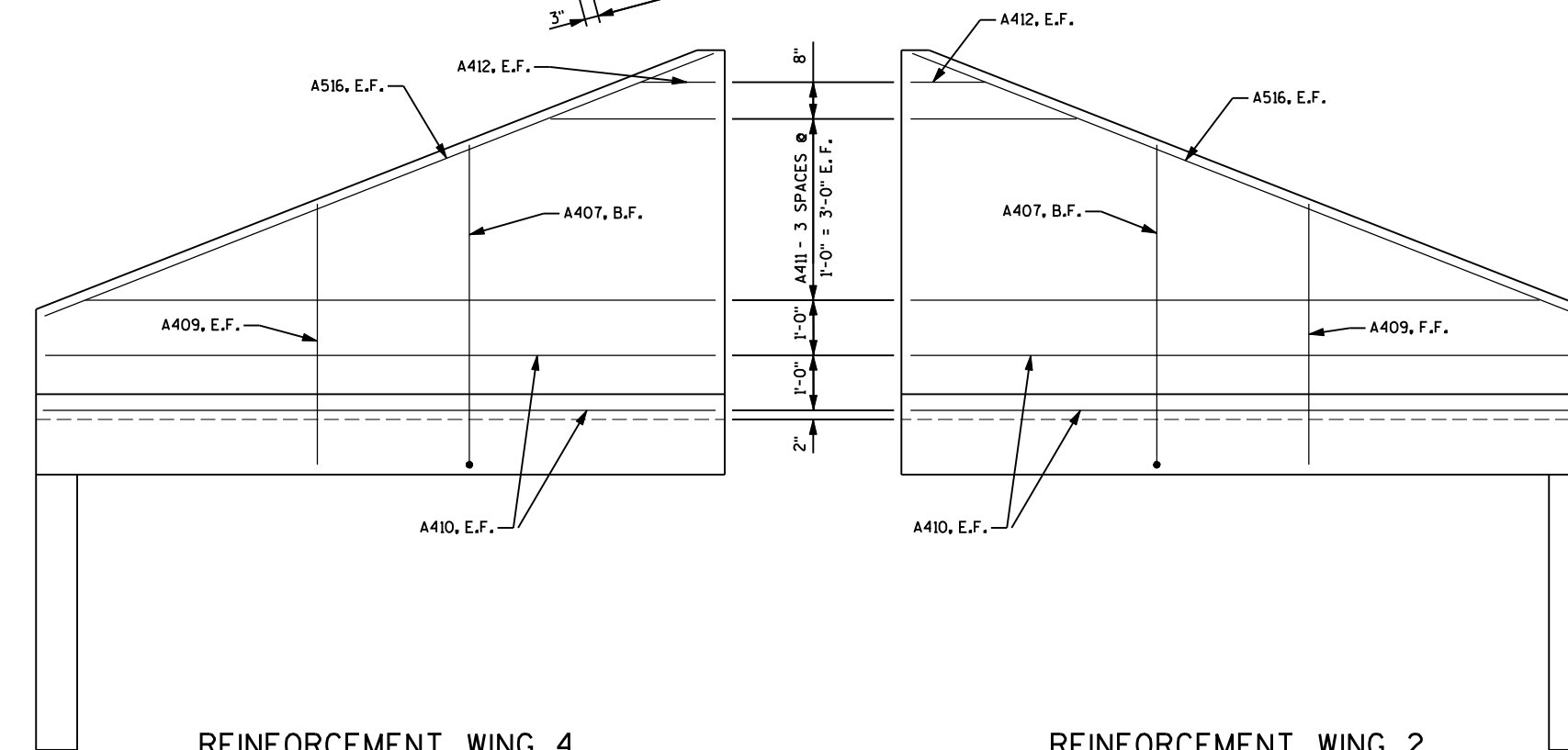
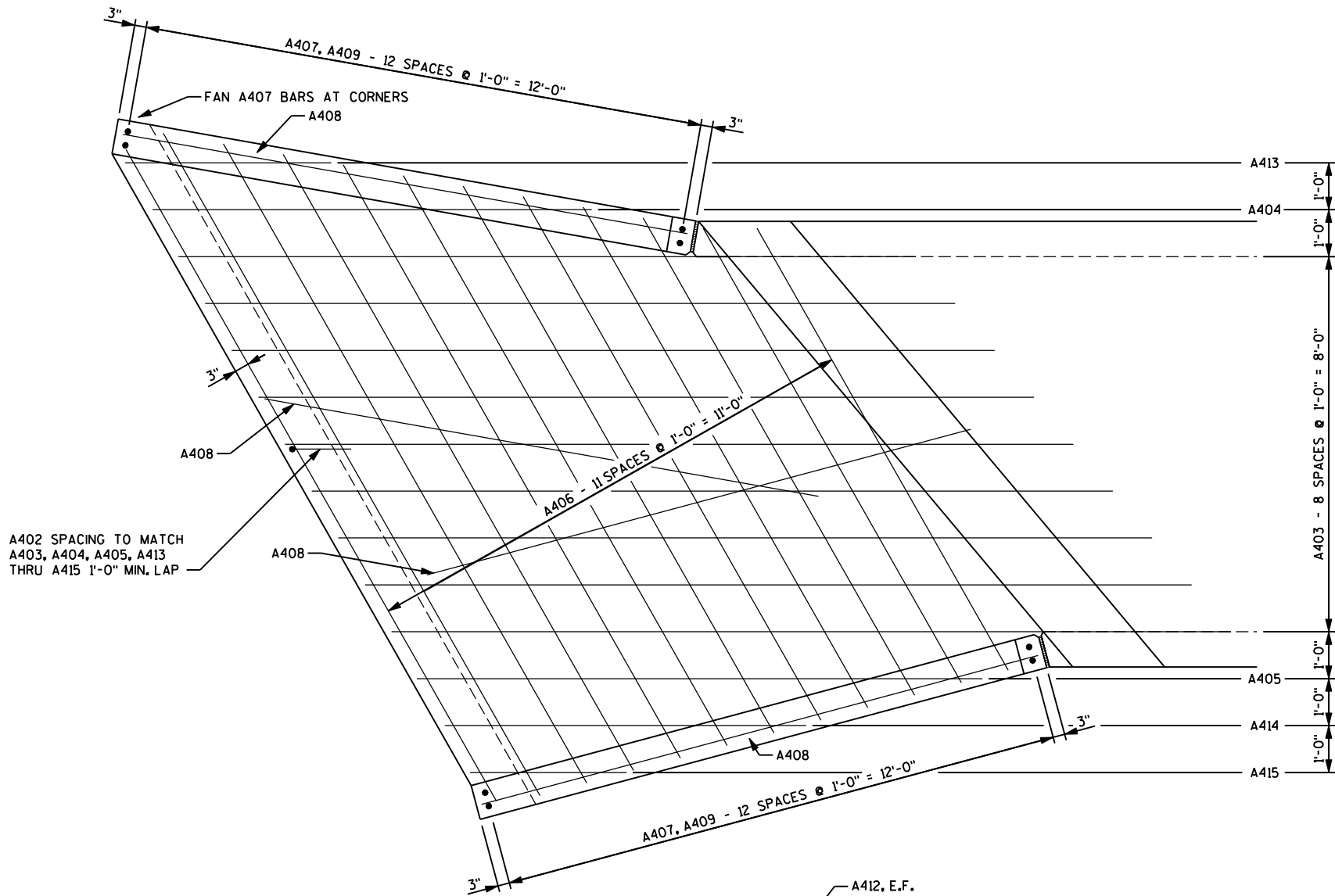


▲ PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN. AND DAYLIGHT PIPE THROUGH WINGWALL 2'-0" CLEAR FROM CULVERT WALL, INVERT EL. 777.50, REFER TO SHEET 1 FOR LOCATION. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SDD REINFORCED CONCRETE APRON ENDWALL FOR PIPE UNDERDRAIN. RODENT SHIELD IS INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

□ PROVIDE 3/4" FILLER BETWEEN WINGWALL STEM AND CULVERT WALL AND PROVIDE RUBBERIZED MEMBRANE WATER PROOFING ON THE BACKFACE OF THE WINGWALL STEM CENTERED ON THE JOINT BETWEEN THE WINGWALL AND CULVERT. EXTEND THE FILLER AND WATER PROOFING FROM TOP OF WINGWALL FOOTING TO TOP OF WINGWALL STEM.

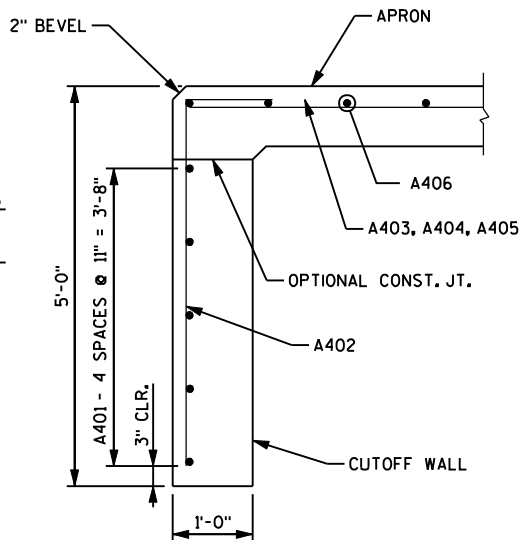
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-67-70			
DRAWN BY		KEF	PLANS CK'D. RDW
WING DETAILS		SHEET 5 OF 8	

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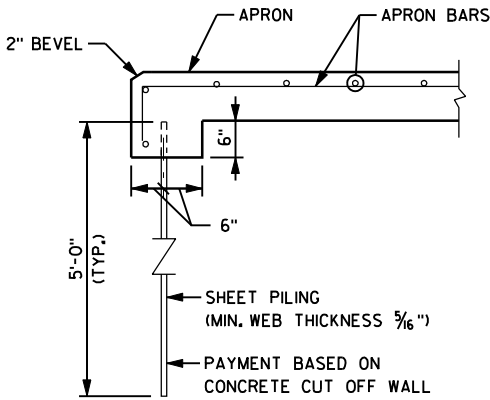


SECTION THRU WINGWALLS

▲ 18" MIN. WIDTH RUBBERIZED MEMBRANE WATERPROOFING ALONG HORIZ. CONST. JT. IN WING.



OUTLET CUTOFF WALL SECTION



ALTERNATE CUTOFF WALL
THE ABOVE APRON MAY BE USED IN LIEU OF CAST-IN-PLACE CONCRETE CUTOFF WALLS.

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BILL OF BARS - APRON

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COATED	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A401		5	16'-1"			APRON CUTOFF WALL HORIZONTAL
A402		14	5'-5"	▲		APRON CUTOFF WALL VERTICAL
A403		9	15'-6"			APRON SLAB LONGITUDNIAL
A404		1	9'-3"			APRON SLAB LONGITUDINAL
A405		1	11'-10"			APRON SLAB LONGITUDINAL
A406		12	13'-4"		Δ	APRON SLAB TRANSVERSE
A407		26	10'-6"	▲	Δ	APRON WALL VERTICAL BACK FACE
A408		4	12'-2"			APRON SLAB LONGITUDINAL
A409		26	4'-7"		Δ	APRON WALL VERTICAL FRONT FACE
A410		8	12'-2"			APRON WALL HORIZONTAL
A411		16	7'-2"		Δ	APRON WALL HORIZONTAL
A412		4	1'-0"			APRON WALL HORIZONTAL
A413		1	4'-2"			APRON SLAB LONGITUDINAL
A414		1	7'-6"			APRON SLAB LONGITUDINAL
A415		1	3'-3"			APRON SLAB LONGITUDINAL
A516		4	12'-7"			APRON WALL HORIZONTAL

Δ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BILL OF BARS - CULVERT

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COATED	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
C801		18	12'-1"			INLET TOP HEADER, OUTLET TOP AND BOTTOM HEADER HORIZ
C302		15	4'-1"	▲		OUTLET BOTTOM HEADER STIRRUP
C603		8	12'-1"			INLET CUTOFF WALL HORIZONTAL
C304		15	6'-5"	▲		INLET CUTOFF WALL STIRRUP
C305		15	4'-5"	▲		INLET HEADER STIRRUP
C606		1072	7'-1"	▲		CORNER BARS
C607		12	6'-0"	▲	Δ	CORNER BARS
C508		520	9'-2"			TOP AND BOTTOM SLAB TRANSVERSE BAR
C509		32	5'-9"		Δ	TOP AND BOTTOM SLAB TRANSVERSE BAR
C410		16	35'-10"		Δ	BOTTOM AND TOP SLAB LONGITUDINAL
C411		32	35'-10"		Δ	BOTTOM AND TOP SLAB LONGITUDINAL
C412		369	2'-1"			WALL VERTICAL DOWEL
C413		369	5'-7"			WALL VERTICAL
C414		5	39'-10"			WALL LONGITUDINAL
C415		5	32'-4"			WALL LONGITUDINAL
C416		102	35'-8"			BOTTOM SLAB, TOP SLAB, WALL LONGITUDINAL
C417		5	39'-2"			WALL LONGITUDINAL
C418		5	31'-10"			WALL LONGITUDINAL
C519		128	4'-0"			CONSTRUCTION JOINT
C320		15	4'-7"	▲		OUTLET TOP HEADER STIRRUP

Δ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BILL OF BARS - WINGWALLS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COATED	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
W401		32	5'-11"			WING 1 AND 3 BOTTOM OF FOOTING TRANSVERSE
W402		5	6'-5"		Δ	WING 1 BOTTOM FOOTING TRANSVERSE
W403		1	7'-0"			WING 1 BOTTOM OF FOOTING TRANSVERSE
W404		1	5'-11"			WING 1 BOTTOM OF FOOTING TRANSVERSE
W405		4	17'-11"			WING 1 AND 3 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W406		2	17'-9"			WING 1 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W407		2	16'-6"			WING 1 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W408		2	15'-3"			WING 1 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W409		2	14'-1"			WING 1 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W410		1	3'-4"			WING 3 BOTTOM OF FOOTING TRANSVERSE
W411		1	2'-1"			WING 3 BOTTOM OF FOOTING TRANSVERSE
W412		1	1'-0"			WING 3 BOTTOM OF FOOTING TRANSVERSE
W413		2	7'-1"			WING 3 BOTTOM AND TOP OF FOOTING TRANSVERSE
W414		2	18'-1"			WING 3 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W415		2	19'-4"			WING 3 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W416		2	20'-7"			WING 3 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W417		2	21'-9"			WING 3 BOTTOM AND TOP OF FOOTING LONGITUDINAL
W518		38	3'-9"	▲		WING 1 AND 3 BACK FACE DOWEL
W419		26	3'-2"	▲		WING 1 AND 3 FRONT FACE DOWEL
W520		38	8'-7"			WING 1 AND 3 STEM BACK FACE VERTICAL
W421		26	8'-7"			WING 1 AND 3 STEM FRONT FACE VERTICAL
W422		7	17'-9"			WING 1 STEM FRONT FACE HORIZONTAL
W423		7	16'-11"			WING 1 STEM BACK FACE HORIZONTAL
W424		7	18'-1"			WING 3 STEM FRONT FACE HORIZONTAL
W425		7	18'-10"			WING 3 STEM BACK FACE HORIZONTAL
W526		32	5'-11"			WING 1 AND 3 TOP OF FOOTING TRANSVERSE
W527		5	6'-5"		Δ	WING 1 TOP FOOTING TRANSVERSE
W528		1	7'-0"			WING 1 TOP OF FOOTING TRANSVERSE
W529		1	5'-11"			WING 1 TOP OF FOOTING TRANSVERSE
W530		1	3'-4"			WING 3 TOP OF FOOTING TRANSVERSE
W531		1	2'-1"			WING 3 TOP OF FOOTING TRANSVERSE
W532		1	1'-0"			WING 3 TOP OF FOOTING TRANSVERSE

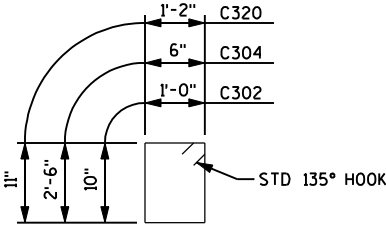
Δ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

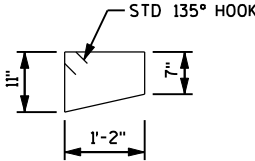
MARK	NO. REQ'D	LENGTH
A406	1 SERIES OF 12	10'-6" TO 16'-2"
A407	2 SERIES OF 13	8'-5" TO 12'-8"
A409	2 SERIES OF 13	2'-5" TO 6'-8"
A411	4 SERIES OF 4	2'-11" TO 11'-4"
C607	4 SERIES OF 3	5'-3" TO 6'-8"
C509	4 SERIES OF 8	2'-10" TO 8'-7"
C410	4 SERIES OF 4	31'-10" TO 39'-10"
C411	4 SERIES OF 8	31'-10" TO 39'-10"
W402	1 SERIES OF 5	5'-11" TO 6'-10"
W527	1 SERIES OF 5	5'-11" TO 6'-10"

BUNDLE AND TAG EACH SERIES SEPARATELY.

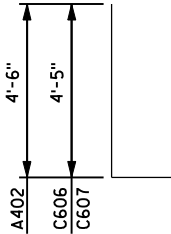
STATE PROJECT NUMBER
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C302, C304, C320



C305

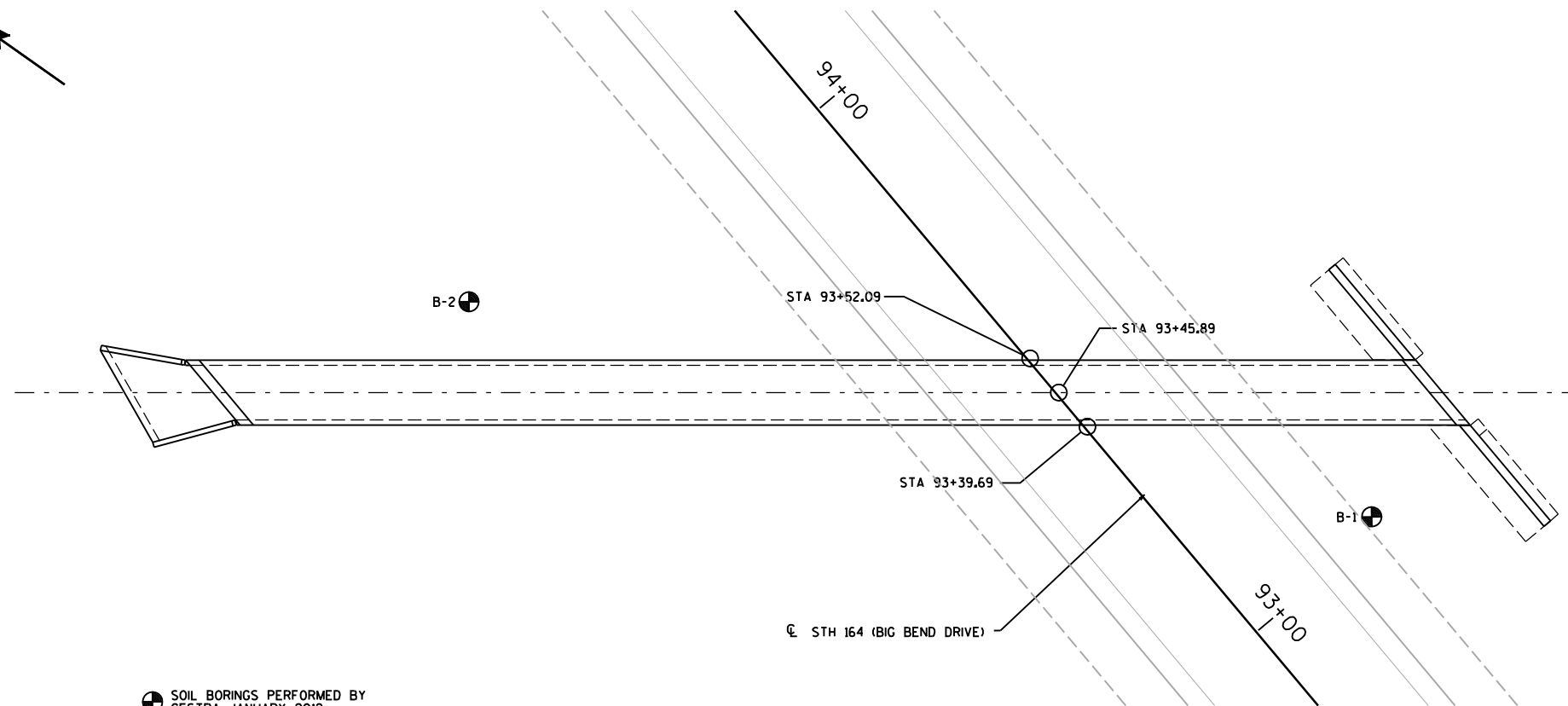
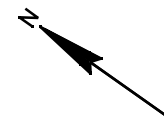


A402, C606, C607

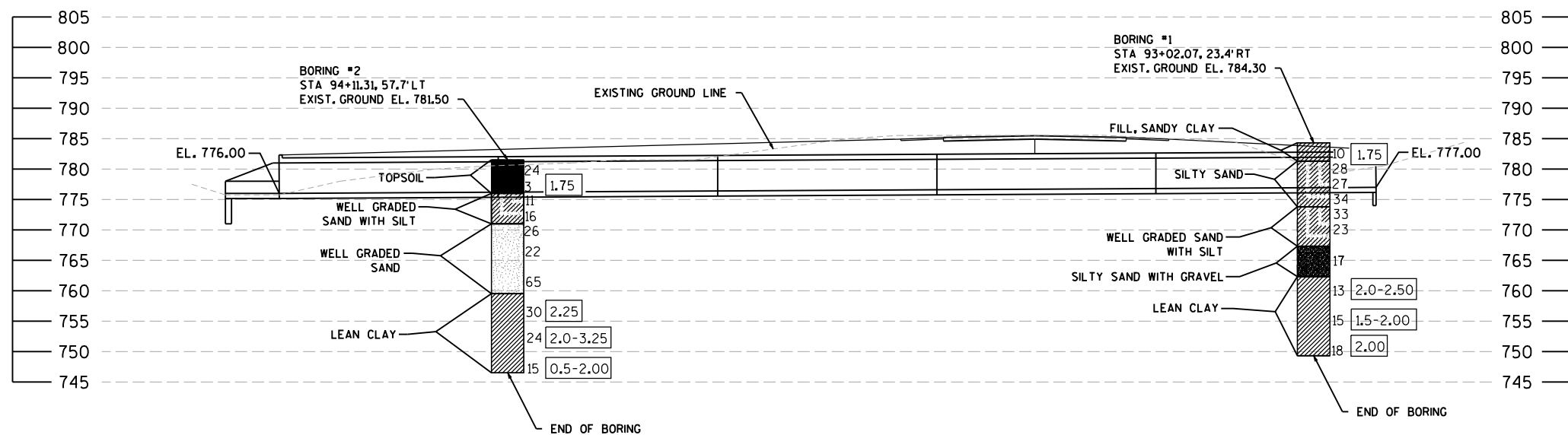


A407, W419, W518

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BAR DETAILS		SHEET 7 OF 8	



SOIL BORINGS PERFORMED BY
GESTRA, JANUARY 2012



STATE PROJECT NUMBER

2810-02-71

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.
STA.
ELEVATION
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6
95/6=95 BLOWS FOR 6"
PENETRATION
PROBING TAKEN WITH
A 350# WT.
FALLING 18" ON A 2"
O.D. POINT.

LEGEND OF BORING

BORING NO.
STA.
ELEV.
UNCONFINED STRENGTH → 7.7
BLOWS PER FT.
USING 140# WT.
FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER
OBSERVED ABOVE
THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30'. THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION
DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
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DRAWN BY		KEF	PLANS CK'D. PEW
SUBSURFACE EXPLORATION		SHEET 8 OF 8	

8

8

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PLOT DATE : 9/28/2012

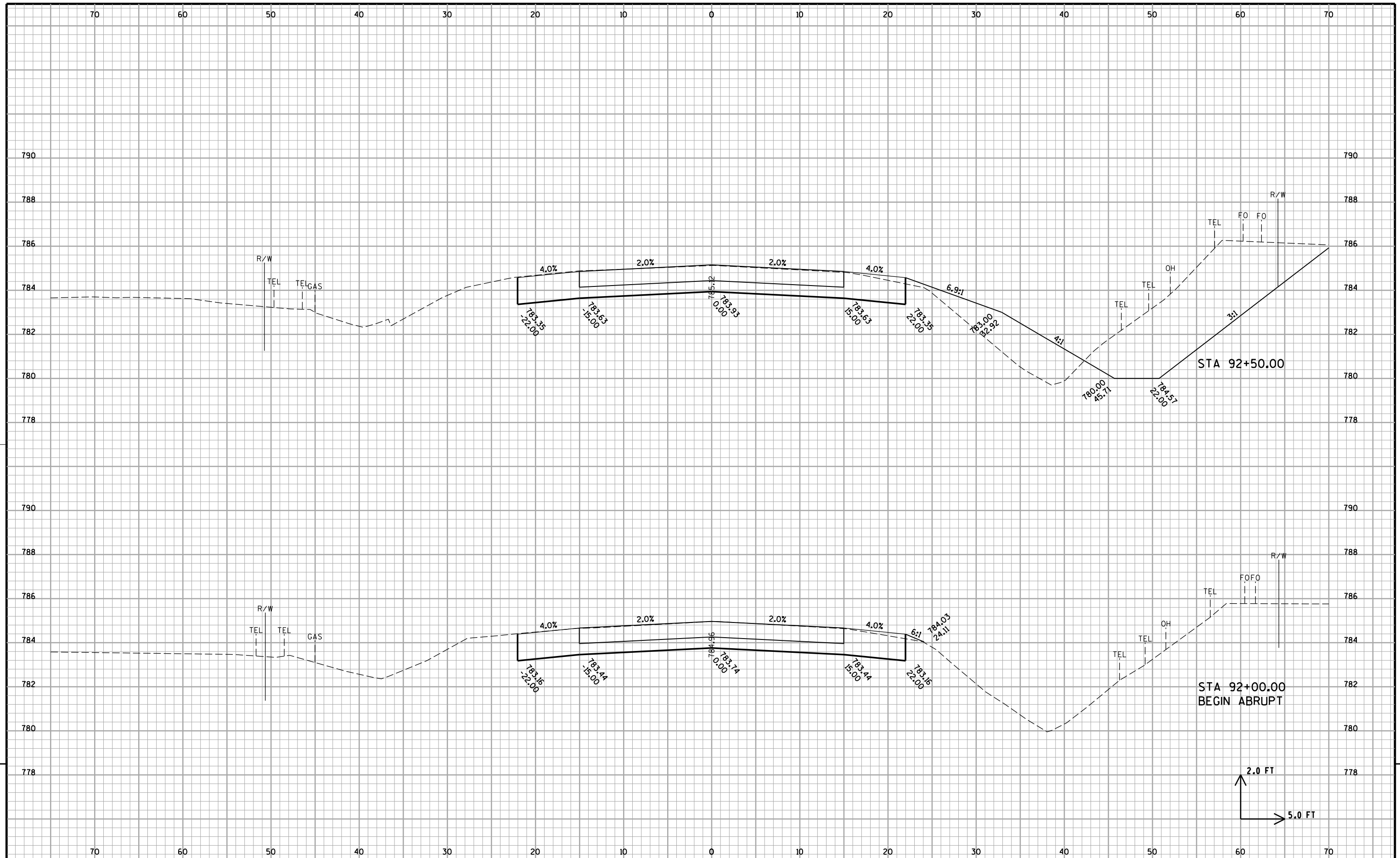
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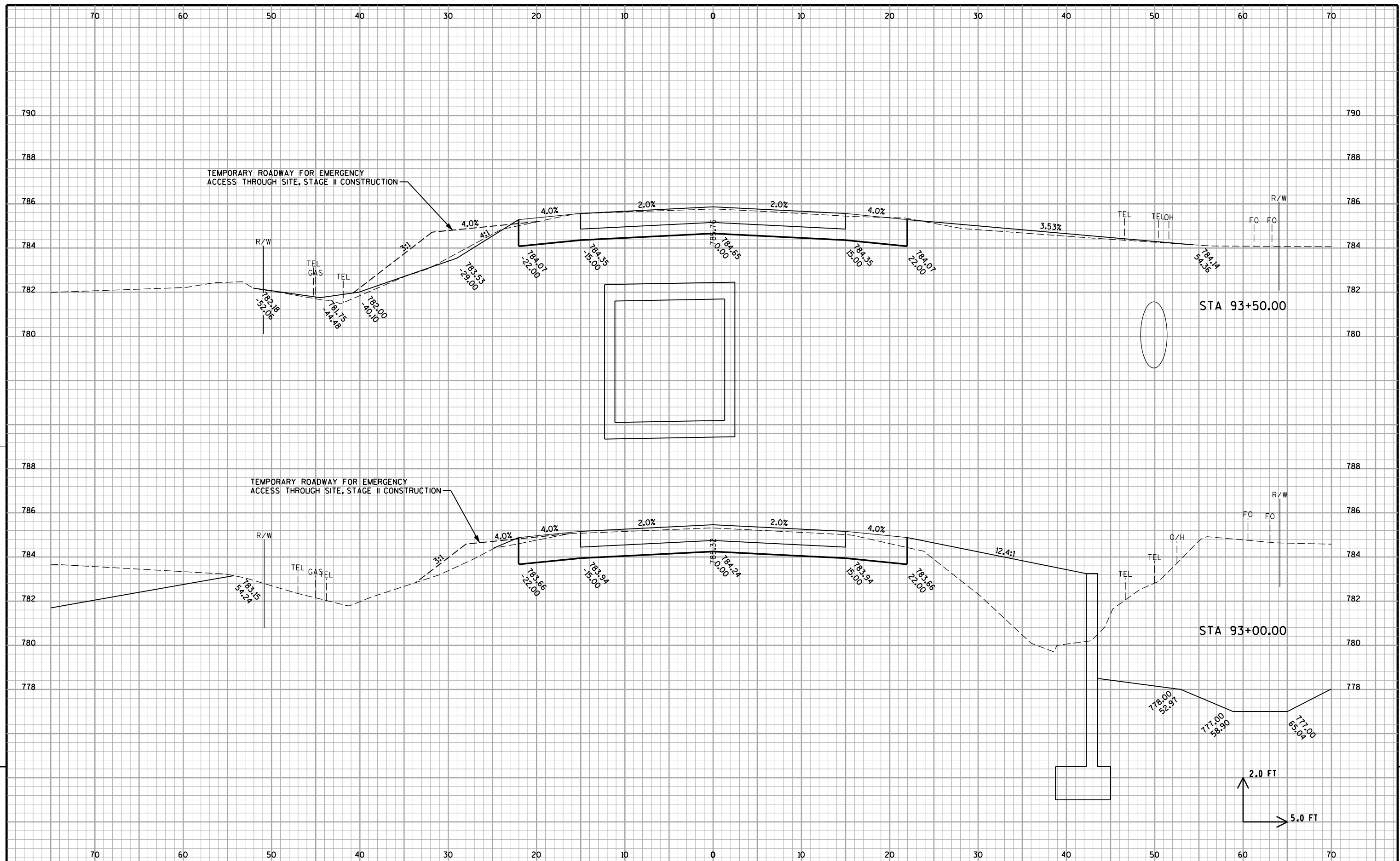
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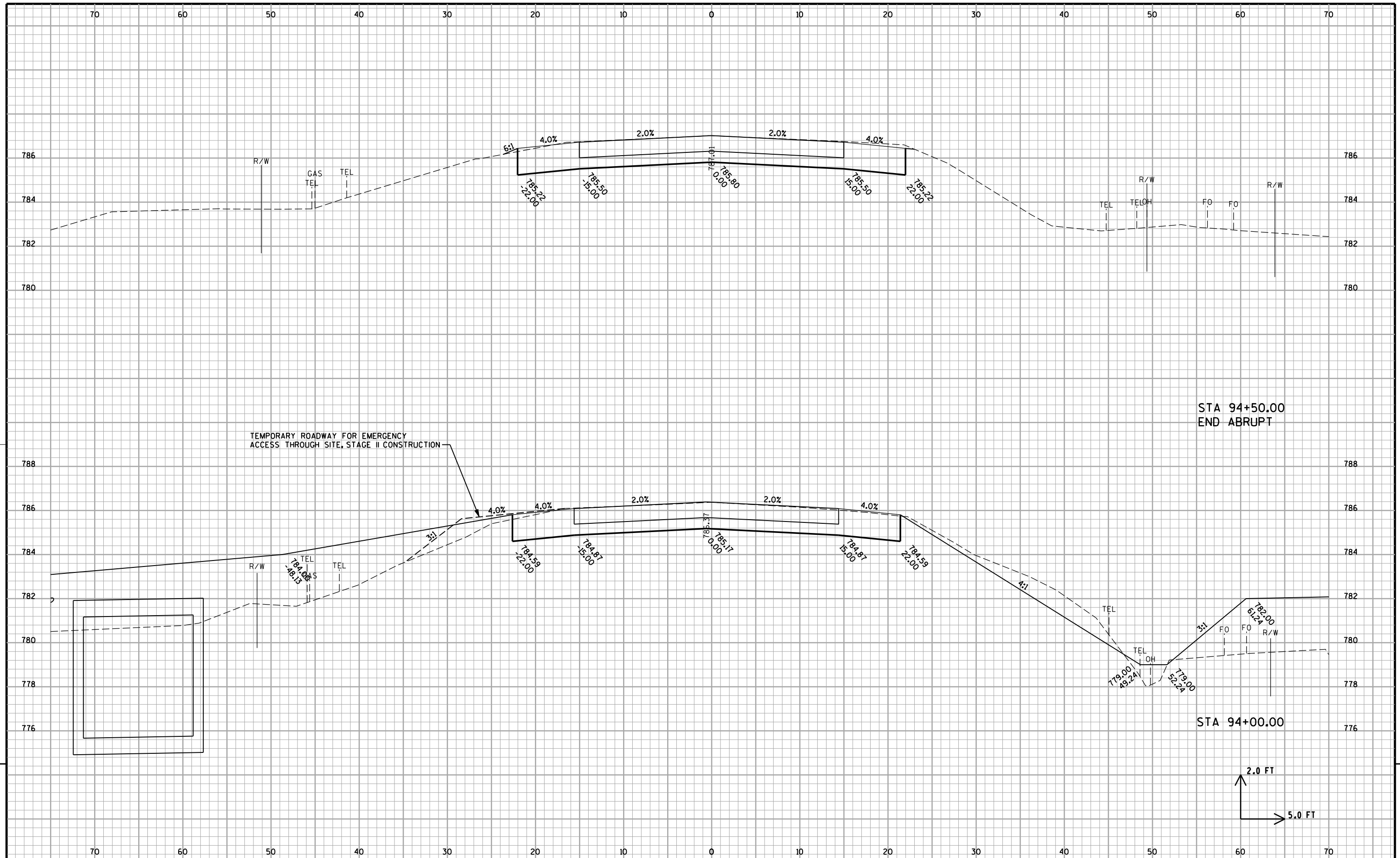
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SCALE =









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