

#14

As built

Structure B-4-52
STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

BIBON CREEK BRIDGE AND APPROACHES

U.S.H. 63
BAYFIELD COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1560-09-71		

INDEX OF SHEETS

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TOTAL SHEETS = 27



DESIGN DESIGNATION

A.D.T.	1990	=	1750
A.D.T.	2000	=	2200
D.M.V.		=	403
D.		=	60-40
T.		=	8.0
V.		=	55 M.P.H.

CONVENTIONAL SIGNS

COUNTY LINE
CORPORATE LIMITS
PROPERTY LINE

LOT LINE
LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY
NEW RIGHT OF WAY

REFERENCE LINE
SLOPE INTERCEPT

ORIGINAL GROUND
MARSH OR ROCK PROFILE

CULVERT IN PLACE
CULVERT REQUIRED

CULVERT REQUIRED (Profile)

COMBUSTIBLE FLUIDS
(UNDER PRESSURE)

UNDERGROUND UTILITIES
GAS

ELECTRIC

TELEPHONE

SERVICE PEDESTAL

CABLE MARKER

POWER POLE

TELEPHONE POLE

RAILROADS

MARSH

WOODED AREA



G

E

T

P

D

A

A

A

A

A

A

A

LAYOUT
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.042 MI.

END PROJECT 1560-09-71
STA. 647+01.92

STRUCTURE
B-04-52

BEGIN PROJECT 1560-09-71
STA. 644+82.08

N.456900
E.1724667

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

Surveyor W.D.D. District Checker J.A.B.
Designer T.E.M. C.O. Plan Examiner J.G.
District Supervisor W.J.G. C.O. Coordinator L.A.S.

APPROVED:

DATE: 4-28-89 Greg Pietto
DISTRICT DIRECTOR

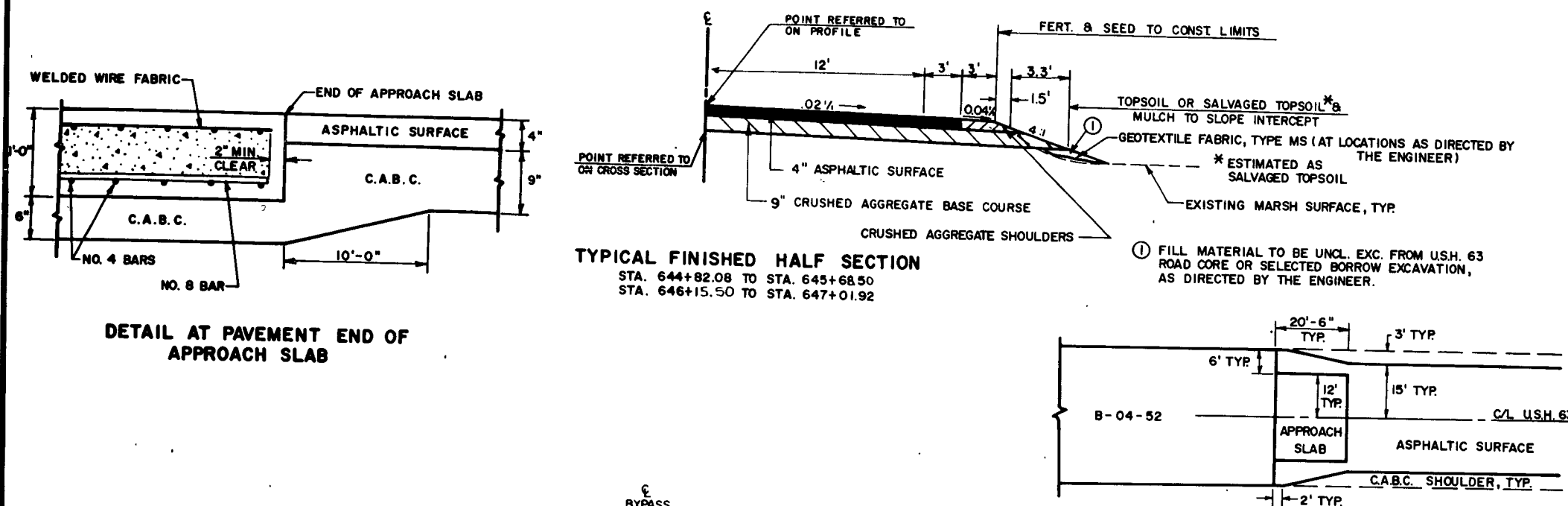
APPROVED:

DATE: 7/1/89 Robert W. Berg
REGIONAL CHIEF ROAD DESIGN ENGINEER

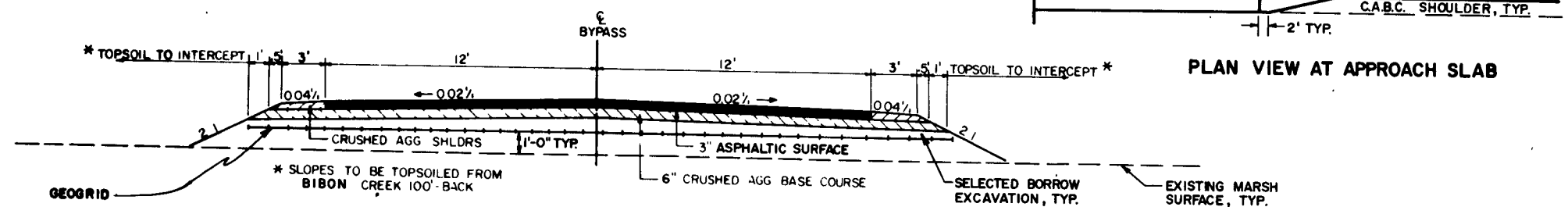
U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION
REGION 5 WISCONSIN DIVISION

APPROVED:

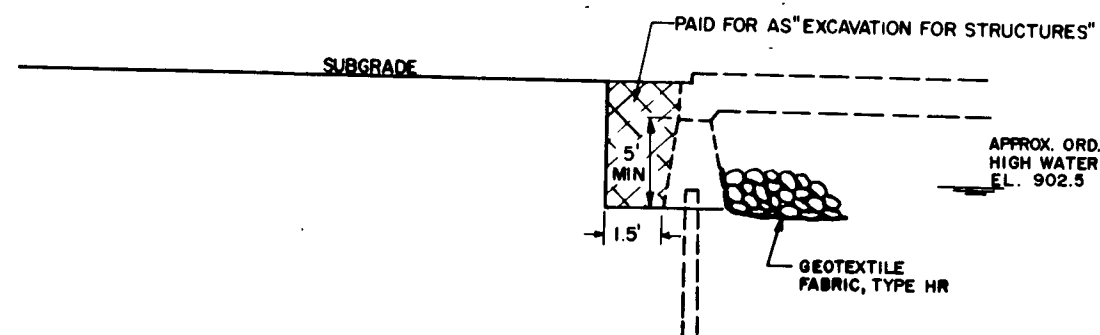
DATE: _____
DIVISION ADMINISTRATOR



DETAIL AT PAVEMENT END OF APPROACH SLAB



TYPICAL FINISHED SECTION FOR BYPASS
 (SUPERS ON X-SECTIONS)
 STA. 641+30.08 - 650+53.92



EXCAVATION DETAIL FOR STRUCTURE

GENERAL NOTES

- SHRINKAGE IS ESTIMATED AT 25%
- NO TREES ARE TO BE REMOVED UNLESS INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD. PRIVATE OWNERS HOLDING UNDERLYING TITLE TO LANDS ACQUIRED OR RESERVED SHALL HAVE PRIOR RIGHT TO ALL TIMBER FROM TREES THEREON.
- DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREA WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.
- SEED QUANTITIES ARE BASED ON SEED MIXTURE NO. 2.
- ALL UTILITIES SHALL BE MOVED BY THEIR OWNERS AS REQUIRED.
- WHEN THE ITEMS OF BASE OR SURFACE ARE MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS SHOWN IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION AS DIRECTED BY THE ENGINEER.
- THE LOCATION OF EXISTING AND PROPOSED UTILITIES AS SHOWN ON PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

- SILT FENCE SHALL BE OF THE TYPE FOR SILTY SOILS.
- * EROSION CONTROL DETAILS ARE SHOWN ON THE PLAN SHEETS.
- CUT AND FILL SLOPE ROUNDING LIMITS SHALL BE A MAXIMUM OF 5' BEYOND THE SLOPE INTERCEPT, AS DIRECTED BY THE ENGINEER.
- * FOR DNR REVIEW

STANDARD DETAIL DRAWINGS

NAME PLATE STRUCTURES	12A3-4
CONSTRUCTION BARRICADES & STANDARD SIGNS	15c1-7
CLASS "A" STEEL PLATE BEAM GUARD	1482-8a,b
SILT FENCE	8E9-3
LONGITUDINAL JOINTS	13C1-7
PAVEMENT MARKING	15c8-3
TYPICAL INSTALLATIONS OF EROSION BALES	8E8-1
CONCRETE PAVEMENT APPROACH SLAB	13B2-3

UTILITIES

NORTHERN STATES POWER COMPANY
 301 E. FRONT ST.
 ASHLAND, WISC. 54806
 ATTN: HAROLD J. PETERSON
 715-839-2577

CHEQUAMEBON TELEPHONE COOPERATIVE, INC.
 BOX 67
 CABLE, WISC. 54821
 ATTN: JOE LA BAREE
 715-798-3303

BAYFIELD ELECTRIC COOPERATIVE, INC.
 BOX 68
 IRON RIVER, WISC. 54847
 ATTN: CARL MELCHIORIS
 715-372-4287

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

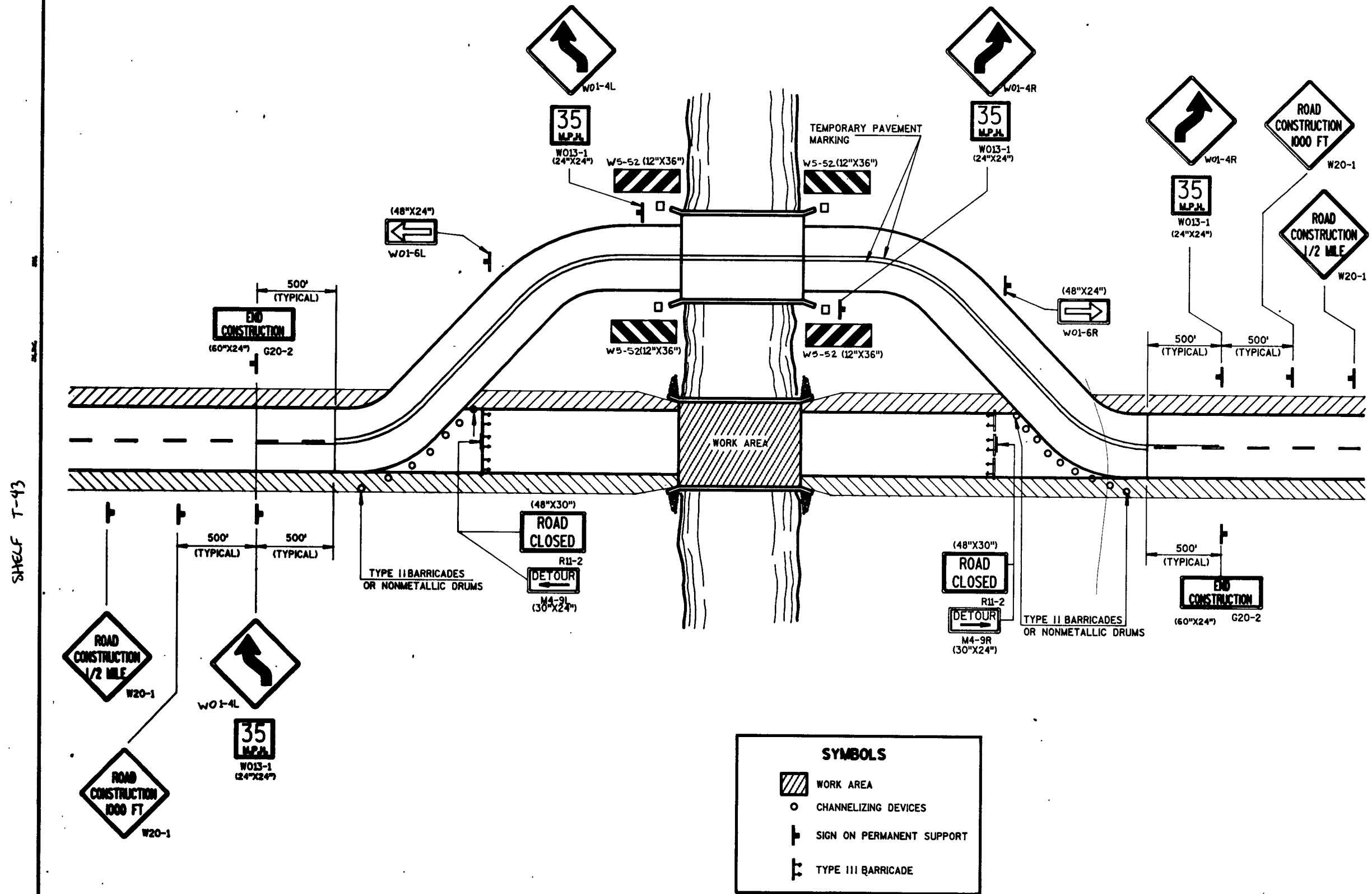
DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" (LOW-INTENSITY FLASHING) LIGHTS AND DEVICES USED TO DELINEATE A TRAVEL PATH SHALL BE EQUIPPED WITH TYPE "C" (STEADY BURN) LIGHTS.

PAVEMENT MARKINGS NOT APPROPRIATE TO THE TRAVEL PATH SHALL BE REMOVED.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE INCLUDING PRE-EXISTING SIGNING IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

ALL SIGNS 48"X48" UNLESS OTHERWISE SHOWN.

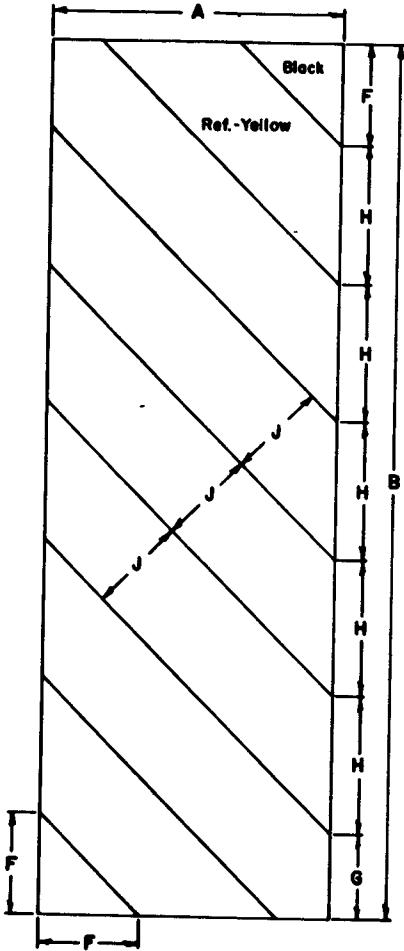
"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.



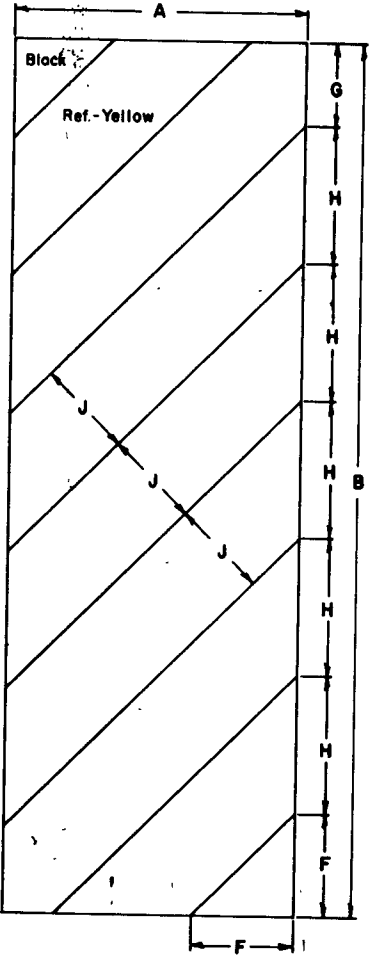
SHALF T-43

NOTES

- Sign is Type II- Type H Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
- Color:
Background - Yellow
Message - Black
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Alternate colors of stripes as shown.



W5-52L



W5-52R

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Sq. Ft.
Minimum	1																											
Standard	2	12	36				4 1/8	3 1/2	5 3/8	45°	4																	3.0
Oversize	3	18	54				6 3/8	5 1/4	8 1/8	45°	6																	6.75
Exp-way	4																											
Interstate	5																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp-way	4																											
Interstate	5																											

Date Drawn - 10-19-76	Date Redrawn -
Date Revised - 9-5-84	
STANDARD SIGNS W5-52L & W5-52R	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	CHIEF TRAFFIC ENGINEER
DATE 9-24-84	PLATE NO. W5-52.6



DATE 09/27/89 ESTIMATE OF QUANTITIES

ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1560-09-71 QUANTITY
20101	CLEARING	STA.	7.00	7.00
20104	GRUBBING	STA.	7.00	7.00
20351	REMOVING OLD BRIDGE, STATION 645+92	L.S.	1.00	1.00
20411	REMOVING GUARDRAIL	L.F.	316.00	316.00
20503	UNCLASSIFIED EXCAVATION	C.Y.	2,210.00	2,210.00

20610	EXCAVATION FOR STRUCTURES, BRIDGES B-04-52	L.S.	1.00	1.00
20811	SELECTED BORROW EXCAVATION	C.Y.	1,700.00	1,700.00
21301	FINISHING ROADWAY	L.S.	1.00	1.00
30404	CRUSHED AGGREGATE BASE COURSE	TON	1,150.00	1,150.00
40204	ASPHALTIC MATERIAL FOR TACK COAT	GAL.	30.00	30.00

41101	ASPHALTIC SURFACE	TON	400.00	400.00
41535	CONCRETE PAVEMENT APPROACH SLAB	S.Y.	110.00	110.00
50201	CONCRETE MASONRY, BRIDGES	C.Y.	198.00	198.00
50230	PROTECTIVE SURFACE TREATMENT	GAL.	12.00	12.00
50504	HIGH-STRENGTH BAR STEEL REINFORCEMENT, BRIDGES	LB.	5,150.00	5,150.00

50511	COATED HIGH-STRENGTH BAR STEEL REINFORCEMENT, BRIDGES	LB.	23,130.00	23,130.00
50816	TREATED TIMBER PILING, DELIVERED	L.F.	1,015.00	1,015.00
50820	TREATED TIMBER PILING, DRIVEN	L.F.	1,015.00	1,015.00
50830	TREATED TIMBER TEST PILING, STRUCTURE B-04-52	L.S.	1.00	1.00
51370	STEEL RAILING, TYPE W, STRUCTURE B-04-52	L.S.	1.00	1.00

52601	TEMPORARY STRUCTURE, STATION 645+90 LEFT	L.S.	1.00	1.00
60602	HEAVY RIPRAP	C.Y.	60.00	60.00
61406	ANCHORAGES FOR STEEL PLATE BEAM GUARD	EACH	8.00	8.00
61408	STEEL PLATE BEAM GUARD, CLASS A	L.F.	316.00	316.00
61416	SALVAGED GUARD FENCE, STEEL BEAM TYPE	L.F.	316.00	316.00

61801	MAINTENANCE AND REPAIR OF HAUL ROADS	L.S.	1.00	1.00
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Sheet 3

ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1560-09-71 QUANTITY
61910	MOBILIZATION	L.S.	1.00	1.00
62501	TOPSOIL	S.Y.	250.00	250.00
62505	SALVAGED TOPSOIL	S.Y.	2,600.00	2,600.00
62702	MULCHING	S.Y.	2,600.00	2,600.00
62811	EROSION BALES, DELIVERED	EACH	10.00	10.00

62812	EROSION BALES, INSTALLED	EACH	10.00	10.00
62815	SILT FENCE, DELIVERED	L.F.	800.00	800.00
62816	SILT FENCE, INSTALLED	L.F.	800.00	800.00
62817	SILT FENCE MAINTENANCE	L.F.	800.00	800.00
62819	MOBILIZATIONS, EROSION CONTROL	EACH	2.00	2.00

62905	FERTILIZER, TYPE B	CWT.	2.00	2.00
63002	SEEDING	LB.	60.00	60.00
64201	FIELD OFFICE, TYPE A	L.S.	1.00	1.00
64210	FIELD LABORATORY	L.S.	1.00	1.00
64301	TRAFFIC CONTROL	L.S.	1.00	1.00

64406	PAVEMENT MARKING, EPOXY, 4-INCH	L.F.	2,070.00	2,070.00
64481	TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE	L.F.	520.00	520.00
64484	TEMPORARY PAVEMENT MARKING	L.F.	1,180.00	1,180.00
64487	REMOVING PAVEMENT MARKINGS	L.F.	465.00	465.00
64502	GEOTEXTILE FABRIC, TYPE MS	S.Y.	250.00	250.00

64506	GEOTEXTILE FABRIC, TYPE HR	S.Y.	140.00	140.00
64601	SAWING EXISTING PAVEMENT	L.F.	48.00	48.00
90001	GEOGRID	S.Y.	2,150.00	2,150.00

Sheet 3.1

CLEARING AND GRUBBING

STATION TO STATION

643+00 - 650+00

7

CONCRETE PAVEMENT APPROACH SLAB

STATION TO STATION

S.Y.

645+48.00 - 645+68.50

55

646+15.50 - 646+36.00

55

SAWING EXISTING PAVEMENT

STATION

L.F.

644+82.08

24

647+01.92

24

CRUSHED AGGREGATE BASE COURSE

STATION TO STATION

TON

644+82.08 - 645+60.50

225

646+15.50 - 647+01.92

225

642+90 - 648+90 (BYPASS)

700

ASPHALTIC SURFACE

STATION TO STATION

TON

644+82.08 - 645+68.50

70

646+15.50 - 647+01.92

70

642+90 - 648+90 (BYPASS)

260

TEMPORARY BRIDGE STRUCTURE, STA. 645+90

STA. 645+90 LEFT

I L.S.



ANCHORAGES FOR STEEL PLATE BEAM GUARD

STATION

EACH

644+89 LT.

1

644+89 RT.

1

646+96 LT.

1

646+96 RT.

1

4+76 LT. (BYPASS)

1

4+76 RT. (BYPASS)

1

7+10 LT. (BYPASS)

1

7+10 RT. (BYPASS)

1

STEEL PLATE BEAM GUARD, CLASS A

STATION TO STATION

L.F.

644+89 - 645+68 LT.

79

644+89 - 645+68 RT.

79

646+16 - 646+95 LT.

79

646+16 - 646+95 RT.

79

SALVAGED GUARD FENCE, STEEL BEAM TYPE
AND REMOVING GUARDRAIL

STATION TO STATION

L.F.

4+76 - 5+55 LT.

79

4+76 - 5+55 RT.

79

6+31 - 7+10 LT.

79

6+31 - 7+10 RT.

79

EROSION BALES

STATION

EACH

645+40 LT.

5

646+50 LT.

5

SILT FENCE & SILT FENCE MAINTENANCE

STATION TO STATION

L.F.

3+20 - 5+60 LT.

230

5+00 - 5+60 RT.

60

644+80 - 645+60 RT.

80

6+30 - 9+00 LT.

270

6+30 - 7+00 RT.

70

646+20 - 647+10 RT.

90

GEOGRID

STATION TO STATION

S.Y.

642+50 - 645+52

857

646+28 - 649+00

1293

STATE PROJECT NUMBER

1560 - 09 - 71

SHEET NO.

3A

DETAIL SUMMARY OF
MISCELLANEOUS QUANTITIES

GEOTEXTILE FABRIC, TYPE MS, TYPE HR

STATION TO STATION

S.Y.

S.Y.

644+82.08 - 645+66

60

646+18 - 647+01.92

190

645+70 - 645+76

70

646+08 - 646+14

70

EARTHWORK SUMMARY

STATION TO STATION

LOCATION

FILL
C.Y.(1)UNC.
C.Y.EXC.
C.Y.WASTE
C.Y.SELECT BORROW
EXC. C.Y. (1)

641+50 - 645+66

MAINLINE

20

211

191

646+18 - 649+50

MAINLINE

80

189

109

641+50 - 645+52

BYPASS

796 (2)

796

720

646+28 - 649+50

BYPASS

1014 (2)

1014

980

(1) 25% SHRINKAGE FACTOR APPLIED

(2) INCLUDES REMOVAL OF TEMP. BYPASS AS UNC. EXC.
QUANTITY INCLUDES 450 C.Y. UNCL. EXC. TO
REMOVE THE BASE COURSE AND SURFACE OF
TEMP. BYPASSTOPSOIL, SALVAGED TOPSOIL, MULCH,
FERTILIZER & SEED

STATION TO STATION

TOPSOIL
S.Y.SALV. TOPSOIL
S.Y.MULCH
S.Y.FERT. TYPE B
CWT.SEED MIX #2
LB.

4+55 - 5+55

120

-

-

-

-

6+30 - 7+30

130

-

-

-

-

642+00 - 645+68.50

1300

1300

1

30

646+15.50 - 650+00

1300

1300

1

30

REMOVING PAVEMENT MARKINGS

STATION TO STATION

LOCATION

L.F.

641+60 - 643+60

LT. EDGELINE

200

648+20 - 650+20

LT. EDGELINE

200

641+60 - 643+00

C/L DASH

35

648+80 - 650+00

C/L DASH

30

TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE

641+60 - 642+90

TEMP. C/L

260

648+80 - 650+10

TEMP. C/L

260

PAVEMENT MARKING, EPOXY

STATION TO STATION

LOCATION

L.F.

641+30 - 650+50

WHITE EDGELINE

1840

641+30 - 650+50

YELLOW C/L DASH

230

TEMPORARY PAVEMENT MARKINGS

STATION TO STATION

LOCATION

L.F.

642+90 - 648+80

DOUBLE YELLOW C/L

1,180

CURVE NOTES ①
P.L. = STA. 2+27.00
Δ = 9°40'07"
D = 5°00'00"
T = 96.92'
L = 193.37'
R = 1145.92'
S.E. = 0.02% MAX.

CURVE NOTES ②
P.L. = STA. 5+00.43
Δ = 9°40'07"
D = 12°00'00"
T = 40.38'
L = 80.57'
R = 477.47'
S.E. = 0.02% MAX.

BENCH MARKS

NO.	STATION	DESCRIPTION	ELEV.
1		SOUTH END OF EAST CORB	910.30
2		50' BYCHD TO NORTH OF BRIDGE	906.77

STATE PROJECT NUMBER
1560-09-71

SHEET NO.
5

BIBON CREEK BRIDGE AND APPROACHES
PLAN AND PROFILE
U.S.H. '63' BAYFIELD COUNTY

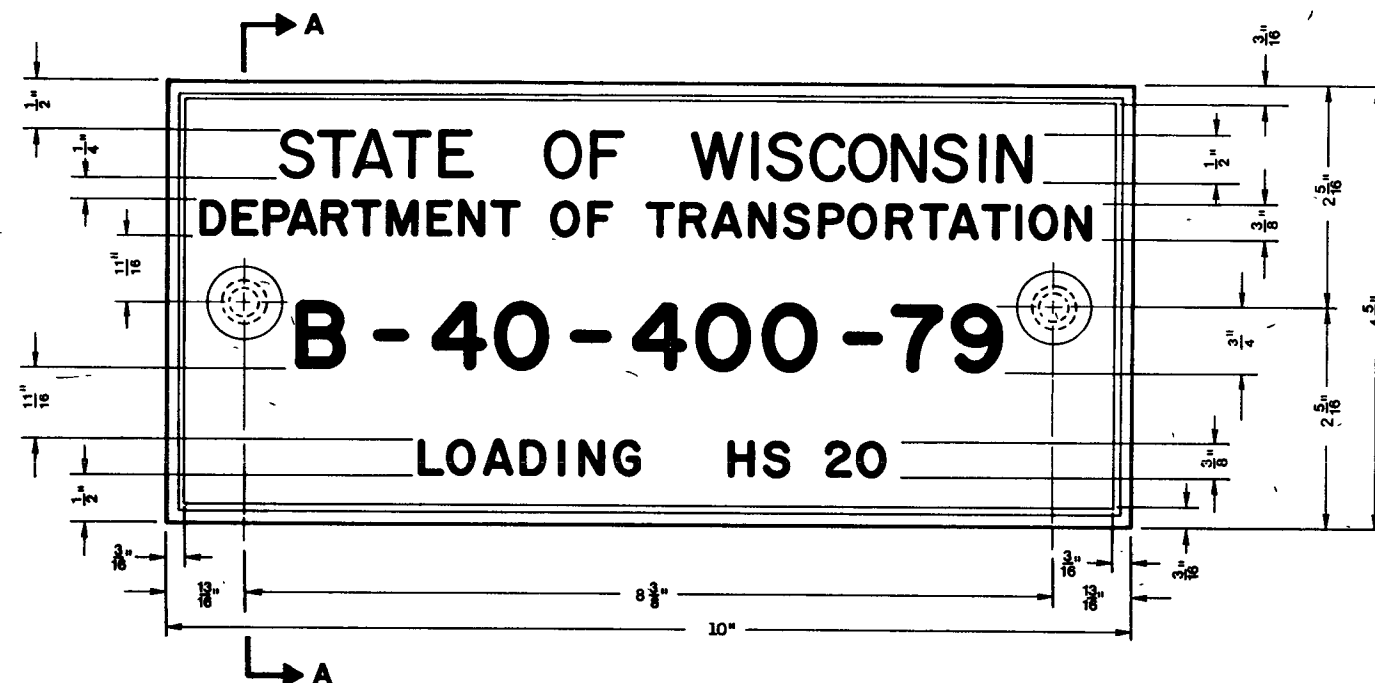
OFFSETS TEMP. BYPASS			OFFSETS TEMP. BYPASS		
BYPASS STA.	USH 63 STA.	DIST. LT.	BYPASS STA.	USH 63 STA.	DIST. LT.
1+30.08	641+30.08	0.00'	6+49.86	646+46.62	46.00'
2+27.12	642+27.00	4.11'	6+90.24	646+87.00	44.29'
3+23.46	643+22.54	16.28'	7+30.43	647+26.81	39.22'
4+60.05	644+57.19	39.22'	8+67.02	648+61.46	16.28'
5+00.43	644+97.00	44.29'	9+63.36	649+57.00	4.11'
5+40.62	645+37.38	46.00'	10+60.39	650+53.92	0.00'

CURVE NOTES ③
P.L. = STA. 6+90.24
Δ = 9°40'07"
D = 12°00'00"
T = 40.38'
L = 80.57'
R = 477.47'
S.E. = 0.02% MAX.

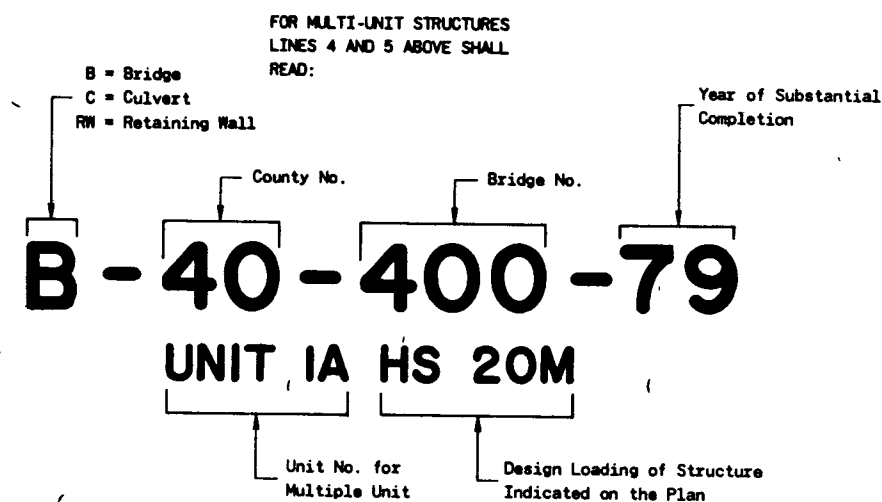
CURVE NOTES ④
P.L. = STA. 9+63.94
Δ = 9°40'07"
D = 5°00'00"
T = 96.92'
L = 193.37'
R = 1145.92'
S.E. = 0.02% MAX.

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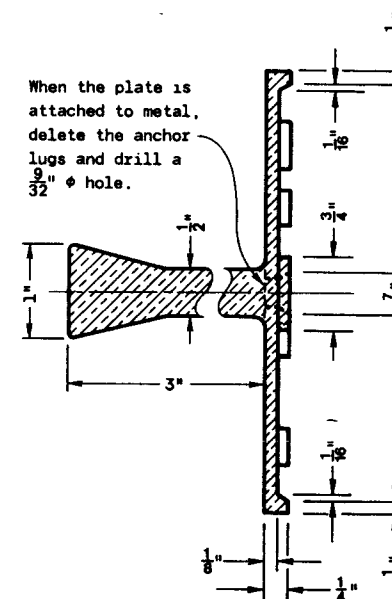
WISDOT/CADD SHEET 40



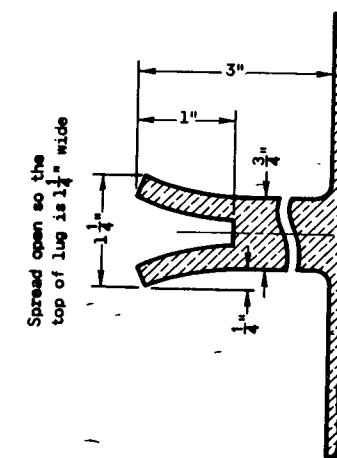
TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



NUMBERING AND LOADING DESIGNATION
MULTI-UNIT STRUCTURES



SECTION A-A



ALTERNATE LUG

GENERAL NOTES

Name Plates to be installed on Bridges, Culverts, and Retaining Walls shall conform to the requirements of Section 506.2.4 of the Standard Specifications.

The Bridge Number and Design Loading shown on this drawing are examples only. See Construction Plans for individual numbering and design loading.

**NAME PLATE
(STRUCTURES)**

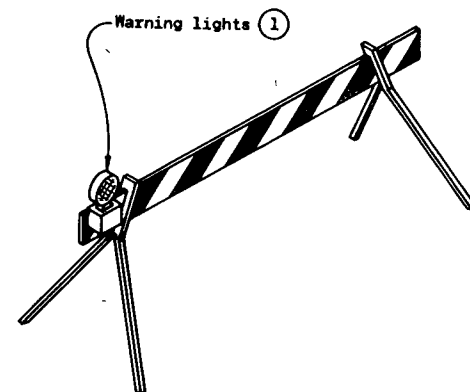
State of Wisconsin
Department of Transportation
Division of Transportation Facilities

APPROVED
9-27-79
DATE
CHIEF DESIGN ENGINEER

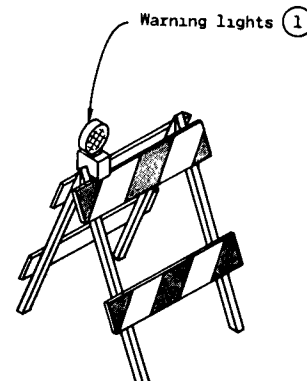
TABLE OF BARRICADE CHARACTERISTICS

BARRICADE TYPE	I	II	III
Height	3' Minimum		5' Minimum
*Rail Width	8" Minimum to 12" Maximum		
Rail Length	2' Minimum		4' Minimum
**Stripe Width	6" at 45° Angle		
Stripe Colors	Reflectorized Orange & White		

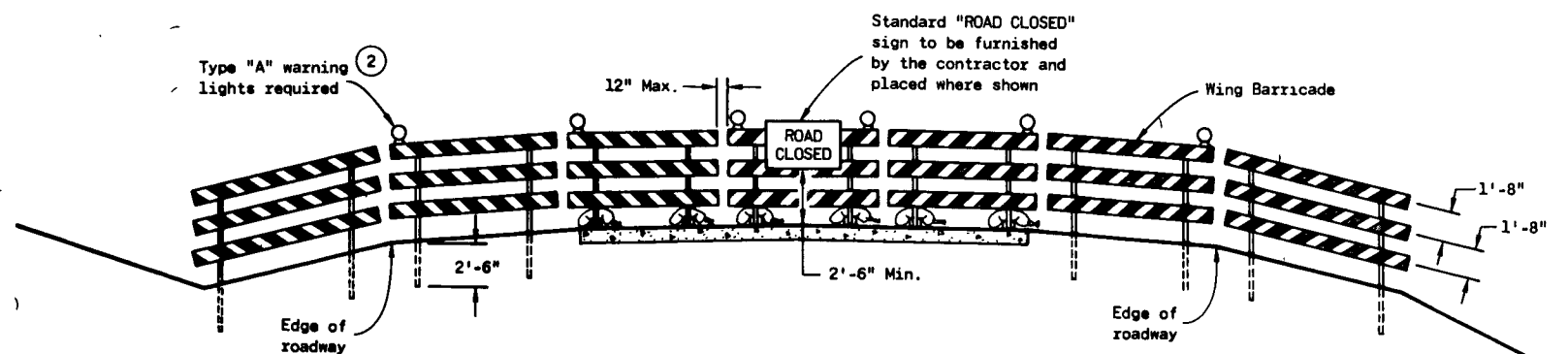
* Nominal dimensions when barricade is constructed of lumber.
 ** Shall be 4" for rail lengths less than 3'.



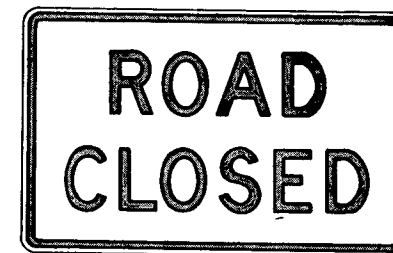
TYPICAL TYPE I BARRICADE



TYPICAL TYPE II BARRICADE



TYPICAL INSTALLATION SHOWING TYPE III BARRICADE
 CONSTRUCTION BARRICADES



R11-2
 48" x 30"

Black Lettering on Reflective
 White Background
 Letter Series "D"
 Letter height 8"



W20-3
 48" x 48"

Black Lettering on Reflective
 Orange Background
 Letter Series "D"
 Letter height 7"

STANDARD SIGNS - TYPE II

GENERAL NOTES

The contractor shall furnish, erect and maintain barricades and signs. Details regarding location, spacing, dimensions, fabrication, material, sign lettering, lighting devices and color of barricades and signs shall conform to this drawing, the Manual On Uniform Traffic Control Devices, the Standard Specifications, Special Provisions and/or plans.

Type III Barricades and Signs shall be erected at the termini of projects and at other road or street locations where it is necessary to control or eliminate public access to the construction area.

Type I and II Barricades shall be used on projects when traffic is to be maintained through the construction area.

The actual field location of barricade installations and advance signs shall be as directed by the Engineer.

Each barricade shall have the name and telephone number of a person responsible for 24 hour emergency service printed in letters at least 1/4 inch in height on the barricade rails. Prior to May 1, 1983, such information may be shown on either front or back faces of the barricade rails. After May 1, 1983, all printed information or identification markings shall be shown only on the back side of barricade rails.

Type I Barricades may include other unstriped horizontal panels necessary to provide stability.

On high speed expressways or in other situations where barricades may be susceptible to overturning in the wind, sandbags should be used for ballasting. Sandbags may be placed on lower parts of the frame or stays to provide the required ballast but shall not be placed on top of any striped rail.

- ① Unless otherwise provided elsewhere in the contract, warning lights are required on all barricades which will be located near traffic operations during periods of inclement weather or hours of darkness. Barricades used to shield isolated hazards shall be equipped with Type "A" (low intensity - flashing) lights unless Type "B" (high intensity) - flashing lights are specified elsewhere in the contract documents. Barricades used for channelization or delineation of the travel path shall be equipped with Type "C" (steady burn) lights except for the initial barricade(s) in sequence, which shall be equipped with Type "A" or "B" lights as previously noted.
- ② Two warning lights shall be provided on the center barricade and at least one warning light shall be provided on each of the other barricades within the roadway limits. Spacing of the warning lights shall be uniform to the edge of roadway as shown.

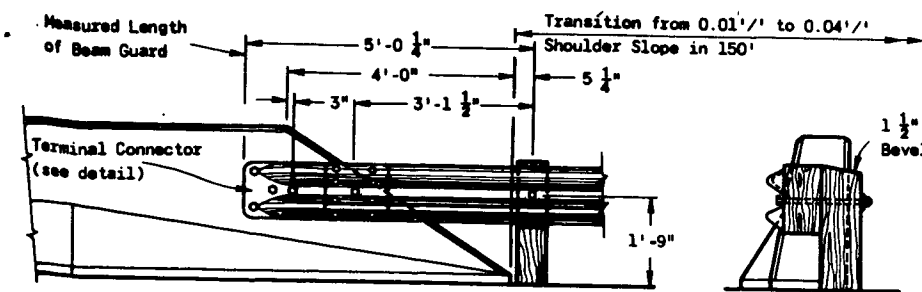
CONSTRUCTION BARRICADES & STANDARD SIGNS

State of Wisconsin
 Department of Transportation

APPROVED
 9-14-81
 DATE

[Signature]
 CHIEF DESIGN ENGINEER

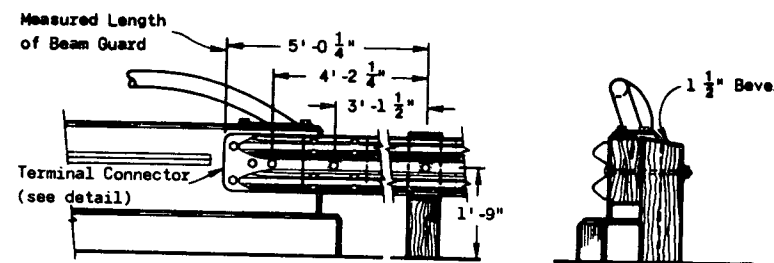
PHWA



FRONT VIEW

END VIEW

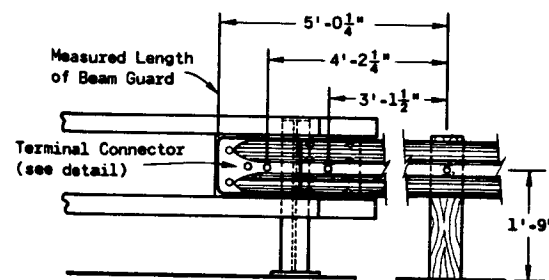
SLOPED FACE PARAPET



FRONT VIEW

END VIEW

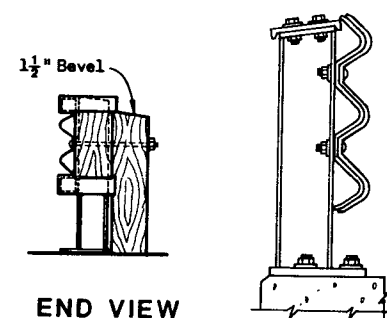
VERTICAL FACE PARAPET



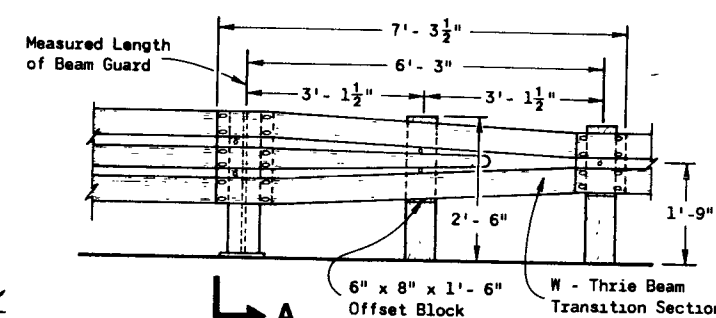
FRONT VIEW

END VIEW

RAILING TYPE "F"



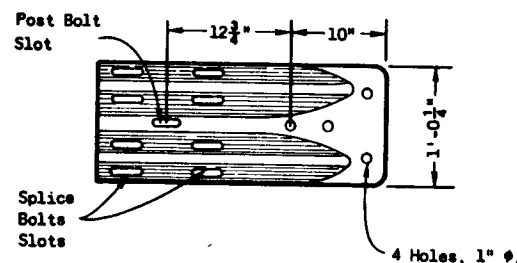
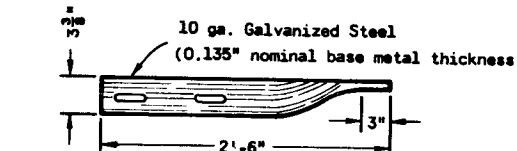
SECTION A-A



FRONT VIEW

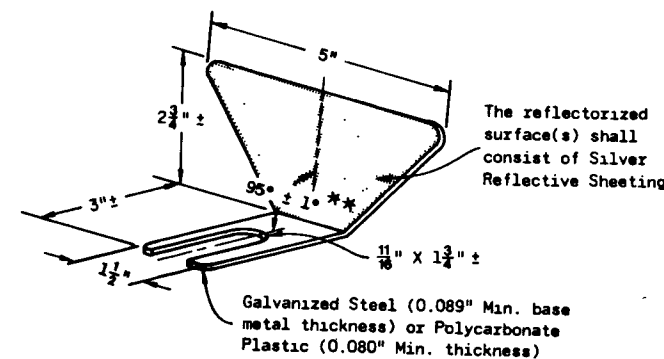
RAILING TYPE "W"

STRUCTURE MOUNTING DETAILS



NOTE:
1" I.D., 2" O.D. (0.134" Nominal thickness) galvanized metal washer required under the head of splice bolts used in the Terminal Connector only.

TERMINAL CONNECTOR



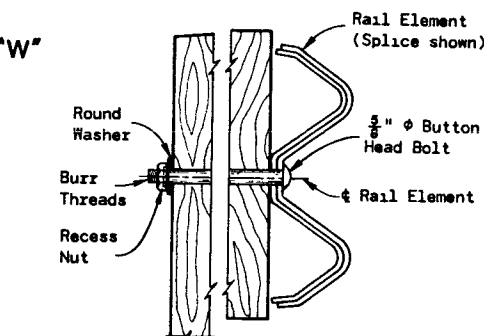
REFLECTOR SPACING

	Beam Guard Length	Reflector Spacing	No. Surfaces ReflectORIZED	Min. No. Reflectors
One Way Traffic	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	3
Two Way Traffic	< 200'	25' C-C	1 *	6
	> 200'	50' C-C	1 *	6
Two Way Traffic	< 200'	50' C-C	2 **	3
	> 200'	100' C-C	2 **	3

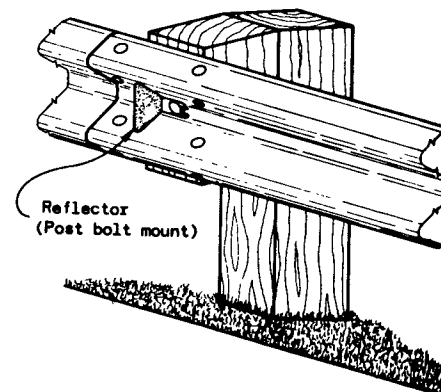
* Every other reflector reversed for 2-way visibility. Contractor may furnish two-sided reflectors in lieu of one-sided reflectors.

** Angle of bend to be 90° ± 1° for two-sided reflectors.

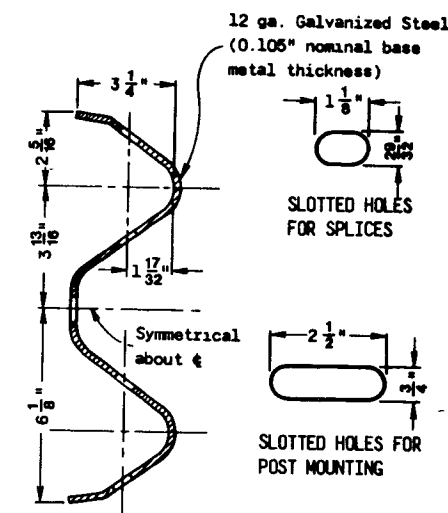
REFLECTOR DETAIL



BUTTON HEAD BOLT DETAIL



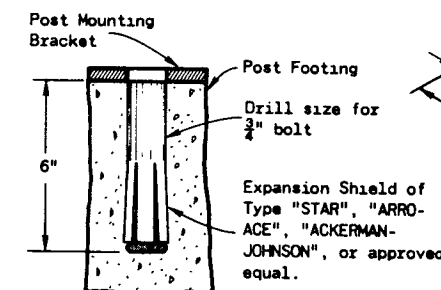
TYPICAL INSTALLATION



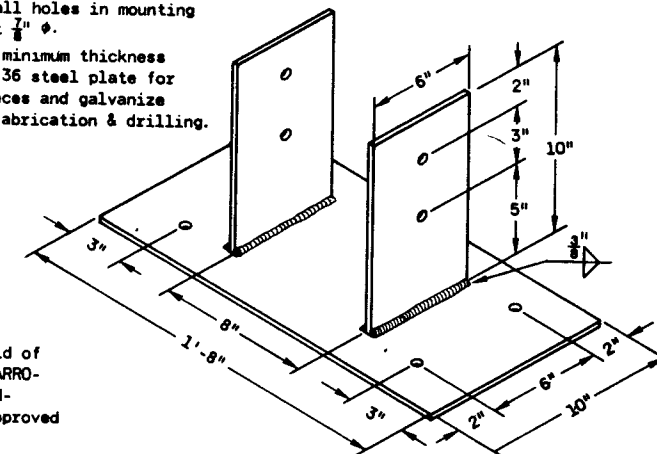
SECTION THRU RAIL ELEMENT

NOTE:

Drill all holes in mounting bracket 1/4" Ø.
Use 3/8" minimum thickness ASTM A 36 steel plate for all pieces and galvanize after fabrication & drilling.

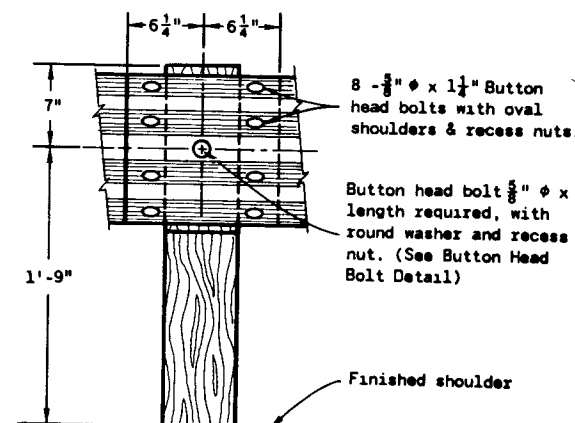


EXPANSION SHIELD DETAIL



POST MOUNTING BRACKET

POST FOOTING DETAIL AT PIERS



RAIL ELEMENT SPLICING AND POST MOUNTING DETAIL

GENERAL NOTES

Details of construction, materials and workmanship not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications, the applicable Special Provisions

The type of anchorage and the exact location of the beginning and end of each beam guard installation shall be as shown on the plans or as directed by the Engineer.

Shoulder widening to accommodate the anchored end of the beam guard shall be accomplished at a rate of widening not to exceed 5 to 1.

Standard Anchorages - Upon approval of the Engineer, the 6 foot offset may be reduced to nothing where existing conditions will not permit the desirable offset. However, when no offset greater than or equal to 3 feet can be provided, the minimum length of guardrail in advance of an obstacle (obstacle to anchor) shall be 150 feet.

The "Post Footing Details at Piers" shall be used when beam guard posts are over structure footings and less than 3 feet-6 inches of earth is provided over the top of the footing.

- The minimum clearance from the front face of beam guard to obstacle shall be 4 feet unless otherwise shown on contract plans. When clearance is less than 4 feet, post spacing shall be reduced to 3 feet-1 1/2 inches C-C.
- This section shall include at least one 12'-6" Rail Element and a Terminal Connector or W-Three Beam Transition Section as required for structure mounting.

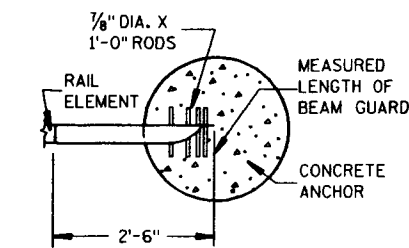
NOTE:
THIS STANDARD DETAIL DRAWING CONSISTS OF TWO SHEETS AND BOTH SHEETS ARE REQUIRED WHEN THIS DRAWING IS CALLED FOR IN CONTRACT PLANS.
CAUTION: WHEN SPECIAL ANCHORAGES ARE SPECIFIED, SHEET 8c IS ALSO REQUIRED

CLASS "A" STEEL PLATE BEAM GUARD

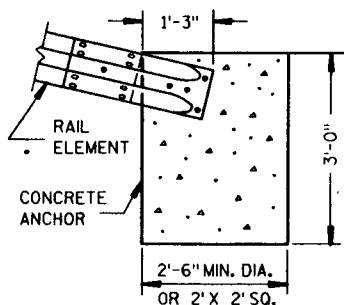
State of Wisconsin
Department of Transportation

APPROVED
1-31-85

DATE
CHIEF DESIGN ENGINEER

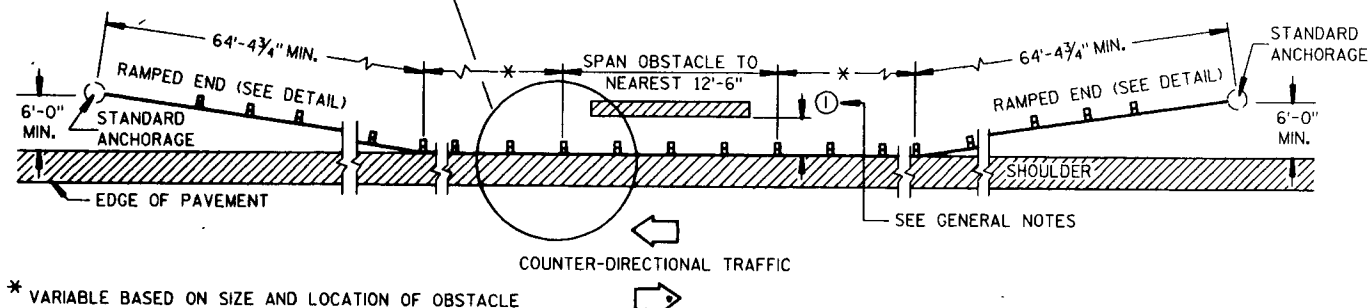
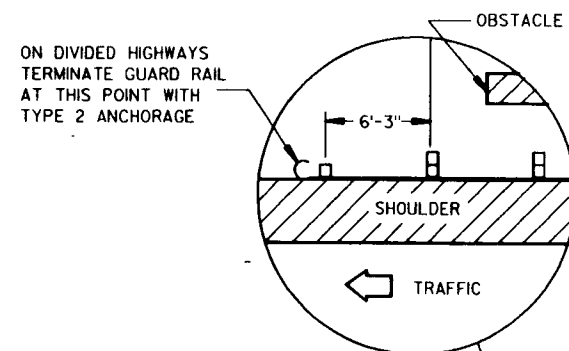


PLAN VIEW IN SECTION



FRONT VIEW IN SECTION
STANDARD ANCHORAGE DETAIL

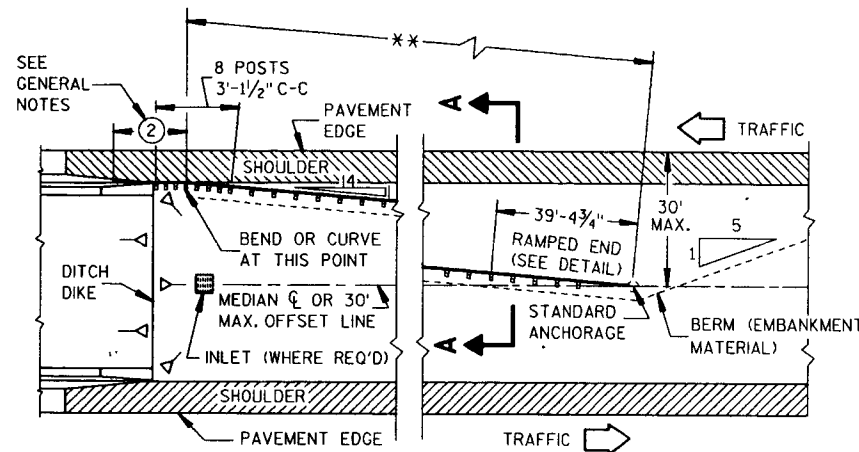
(STANDARD SPECIFICATION ITEM "ANCHORAGE
FOR STEEL PLATE BEAM GUARD")



* VARIABLE BASED ON SIZE AND LOCATION OF OBSTACLE

PLAN VIEW

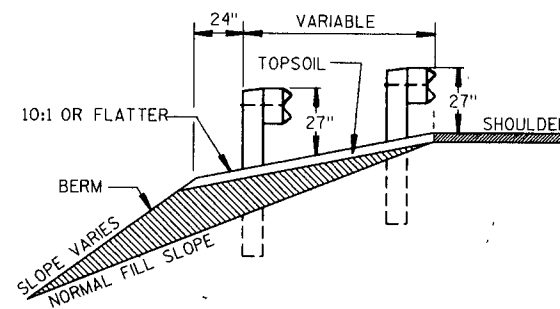
TYPICAL INSTALLATION AT OBSTACLES



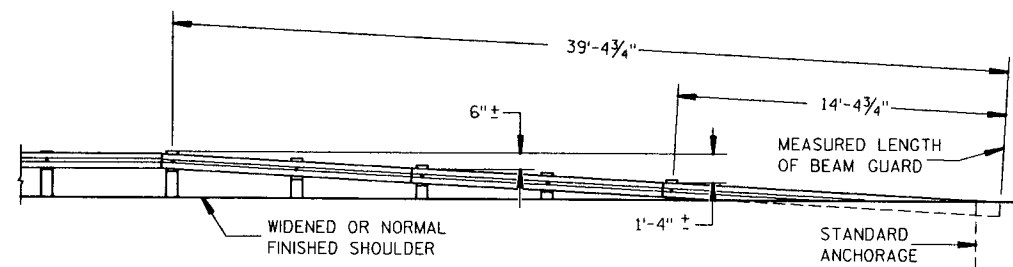
** VARIABLE BASED ON MEDIAN WIDTH
OR 30' MAX. OFFSET

PLAN VIEW

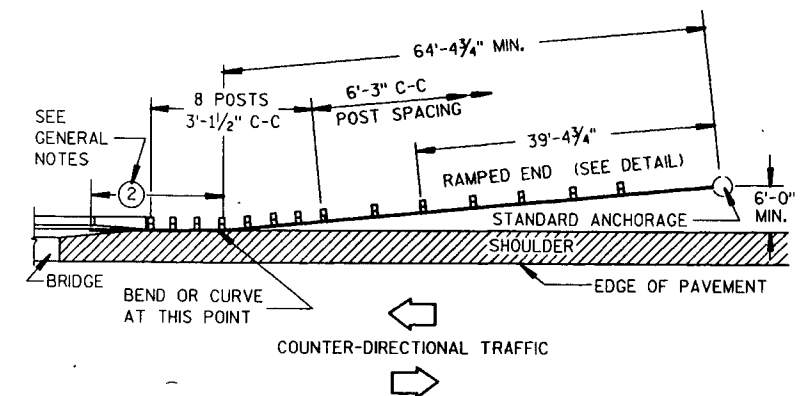
TYPICAL MEDIAN INSTALLATION AT STRUCTURES



SECTION A-A

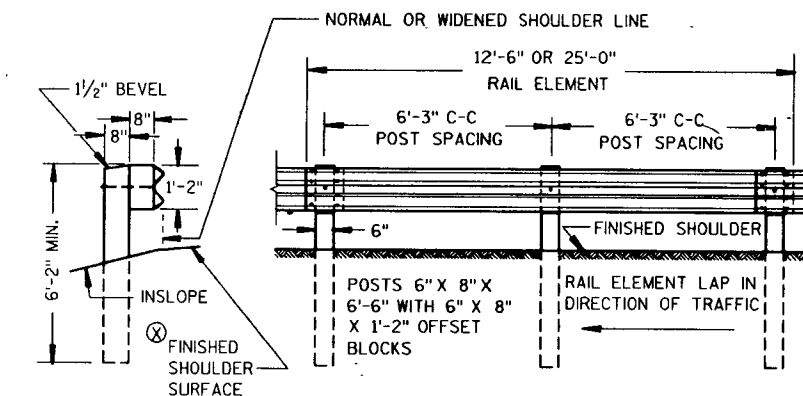


FRONT VIEW
TYPICAL RAMPED END



PLAN VIEW

TYPICAL INSTALLATION AT FULL WIDTH STRUCTURES



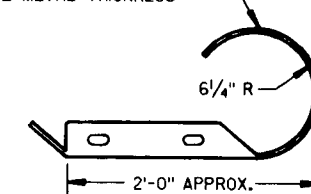
END VIEW

FRONT VIEW

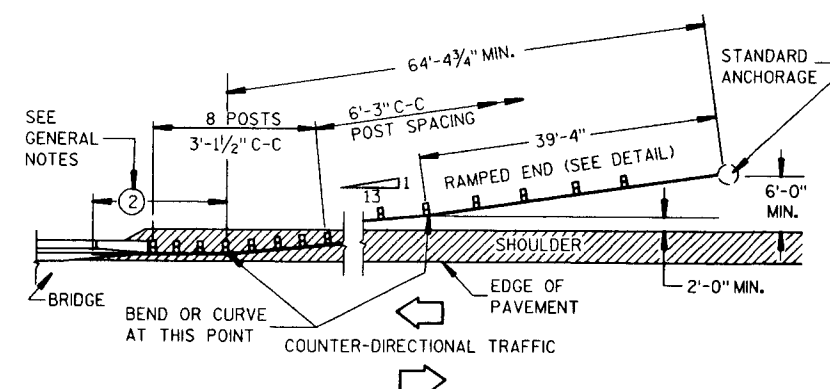
TYPICAL STEEL PLATE BEAM GUARD INSTALLATION

⊗ SHOULDER OR EMBANKMENT SLOPE IN FRONT OF BEAM GUARD SHALL BE 10:1 OR FLATTER

12 GA. STEEL (0.105" NOMINAL
BASE METAL THICKNESS)



PLAN VIEW
END SECTION (ROUNDED)

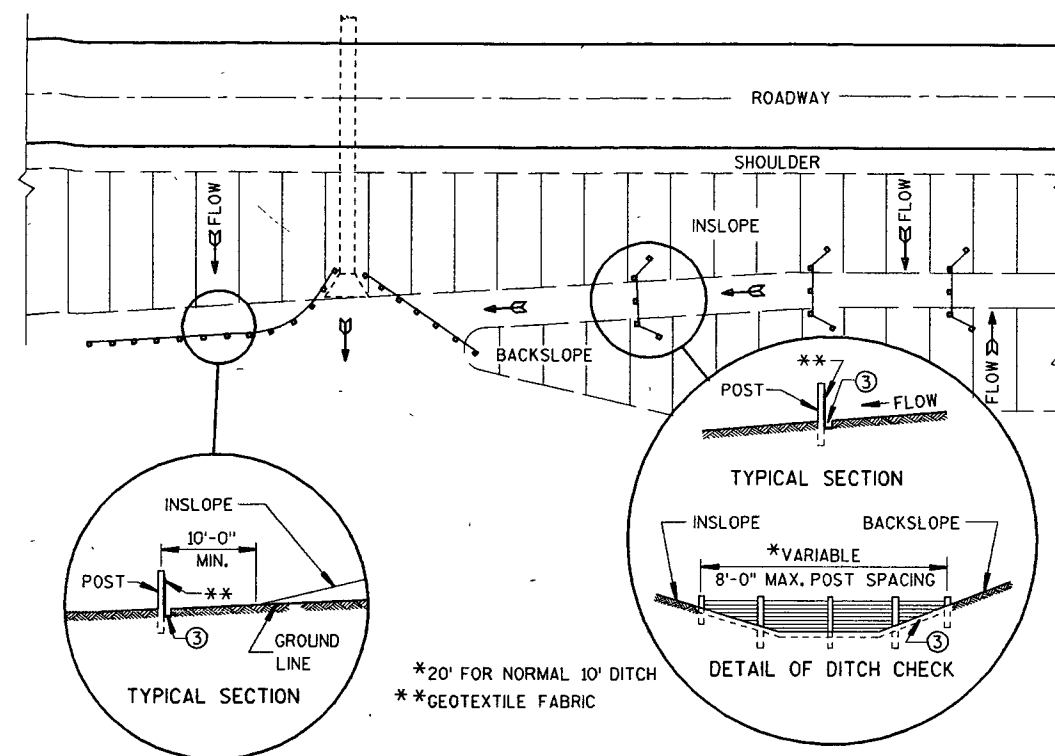


PLAN VIEW

TYPICAL INSTALLATION AT NARROW STRUCTURES

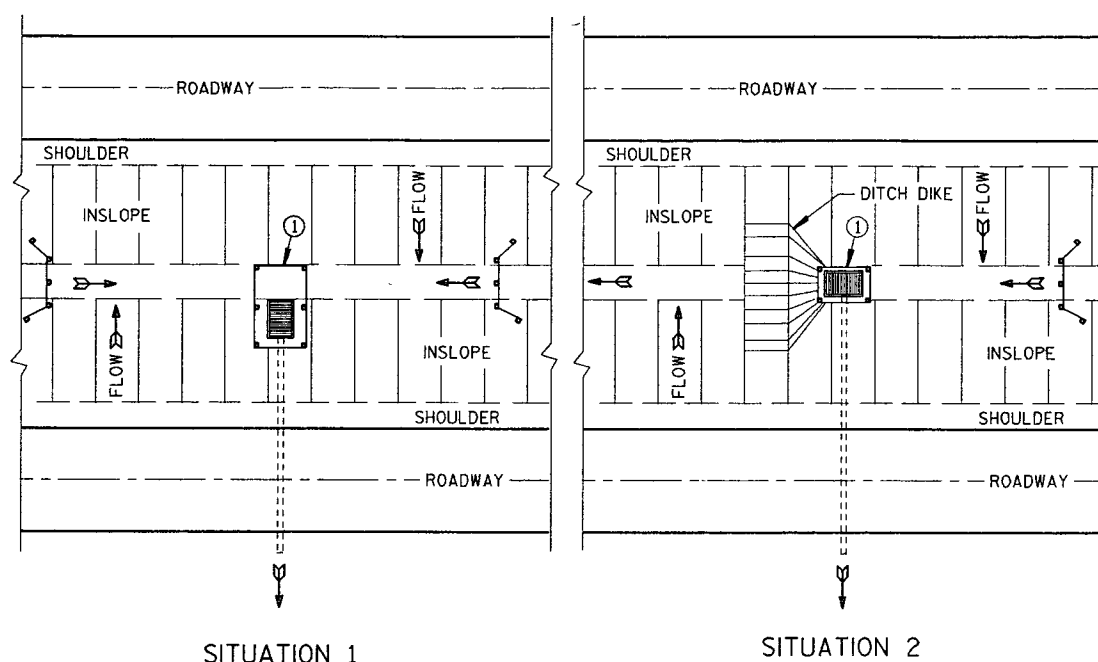
CLASS "A"
STEEL PLATE BEAM GUARD

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



PLAN VIEW

TYPICAL APPLICATIONS OF SILT FENCE



SITUATION 1

SITUATION 2

PLAN VIEW

SILT FENCE AT MEDIAN SURFACE DRAINS

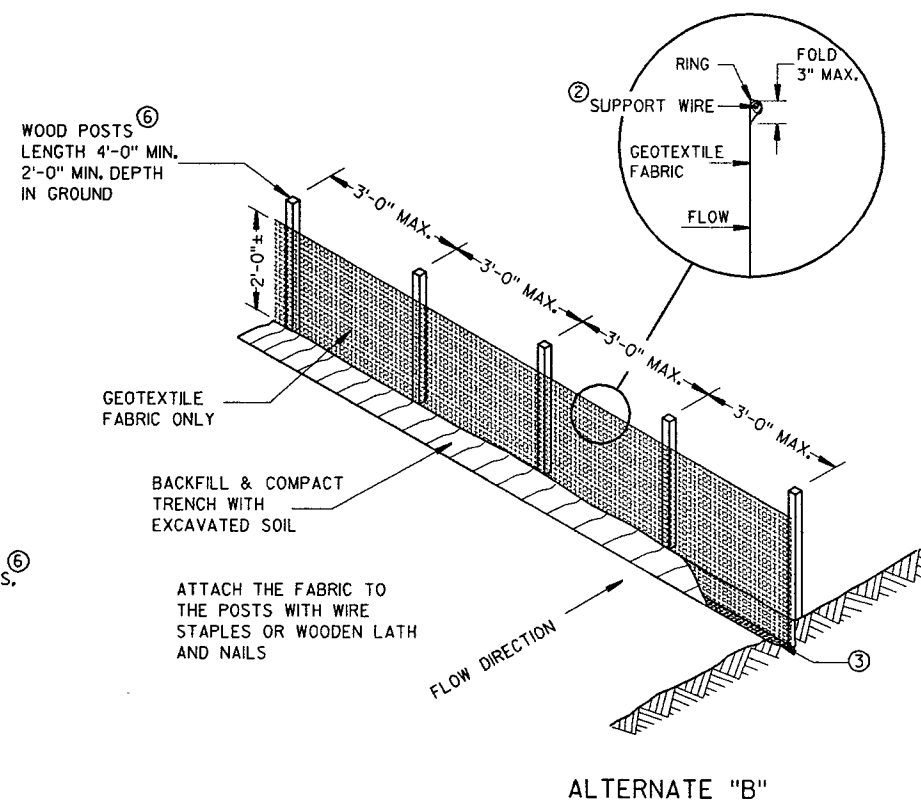
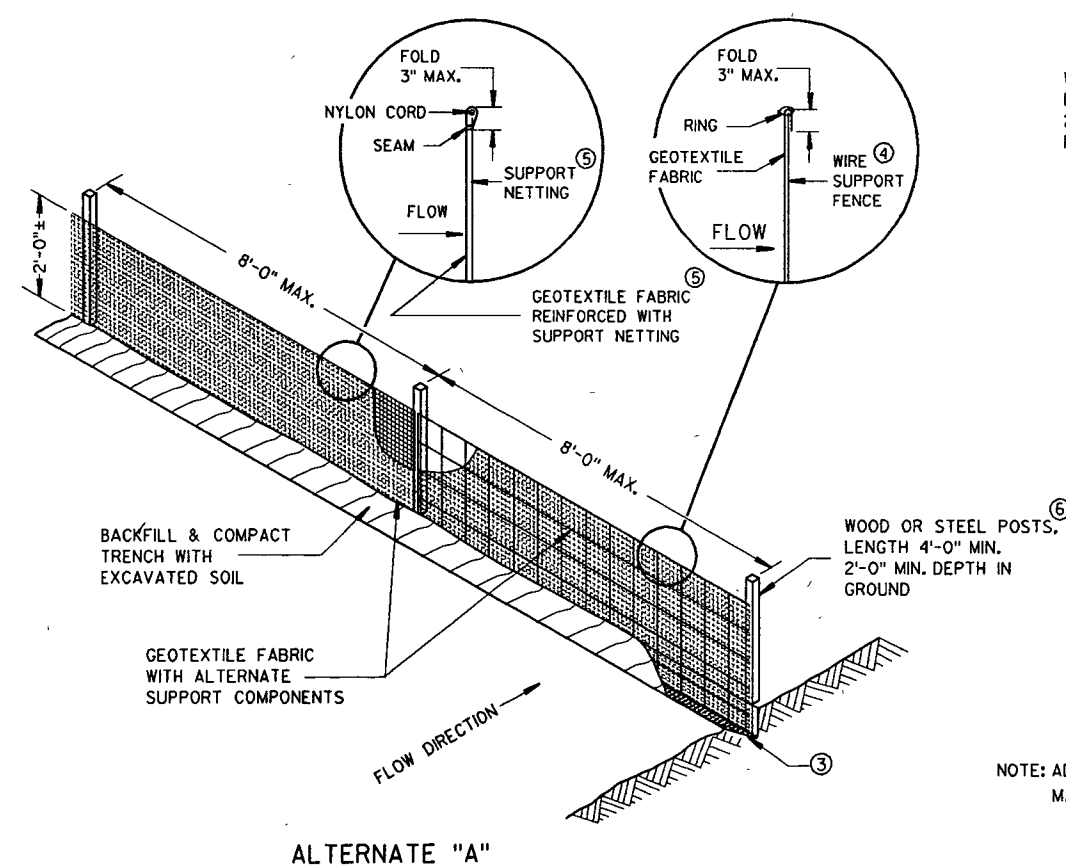
GENERAL NOTES

DETAIL OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

WHEN POSSIBLE THE SILT FENCE SHOULD BE CONSTRUCTED IN AN ARC OR HORSESHOE SHAPE, WITH THE ENDS POINTING UPSLOPE TO MAXIMIZE BOTH STRENGTH AND EFFECTIVENESS.

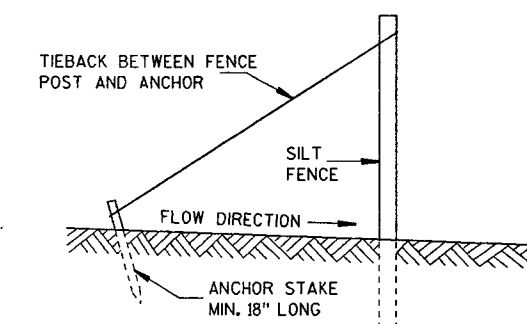
- ① CROSS BRACE WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS AS DIRECTED BY THE ENGINEER.
- ② MINIMUM 14 GAGE WIRE REQUIRED, FOLD FABRIC 3" OVER THE WIRE AND STAPLE OR PLACE WIRE RINGS ON 12" C-C.
- ③ EXCAVATE A TRENCH A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ④ WIRE SUPPORT FENCE SHALL BE 14 GAGE MINIMUM WOVEN WIRE WITH A MAXIMUM MESH SPACING OF 6". SECURE TOP OF GEOTEXTILE FABRIC -TO TOP OF FENCE WITH STAPLES OR WIRE RINGS AT 12" C-C.
- ⑤ GEOTEXTILE FABRIC SHALL BE REINFORCED WITH AN INDUSTRIAL POLYPROPYLENE NETTING WITH A MAXIMUM MESH SPACING OF ¾" OR EQUAL. A HEAVY DUTY NYLON TOP SUPPORT CORD OR EQUIVALENT IS REQUIRED.
- ⑥ STEEL POSTS SHALL BE STUDDED "TEE" OR "U" TYPE WITH A MINIMUM WEIGHT OF 1.28 LBS/LINEAL FOOT (WITHOUT ANCHOR). FIN ANCHORS SUFFICIENT TO RESIST POST MOVEMENT ARE REQUIRED. WOOD POSTS SHALL BE A MINIMUM SIZE OF 4" DIA. OR 1½" X 3½" EXCEPT WOOD POSTS FOR GEOTEXTILE FABRIC REINFORCED WITH NETTING SHALL BE A MINIMUM SIZE OF 1½" X 1½" OAK OR HICKORY.

ALTERNATES A & B ARE EQUAL AND EITHER MAY BE USED.

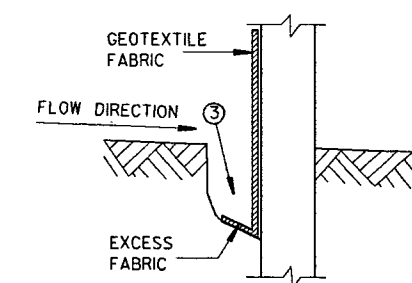


NOTE: ADDITIONAL POST DEPTH OR TIE BACKS
MAY BE REQUIRED IN UNSTABLE SOILS

SILT FENCE



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)



TRENCH DETAIL

S.D.D. 8 E 9-3

SILT FENCE

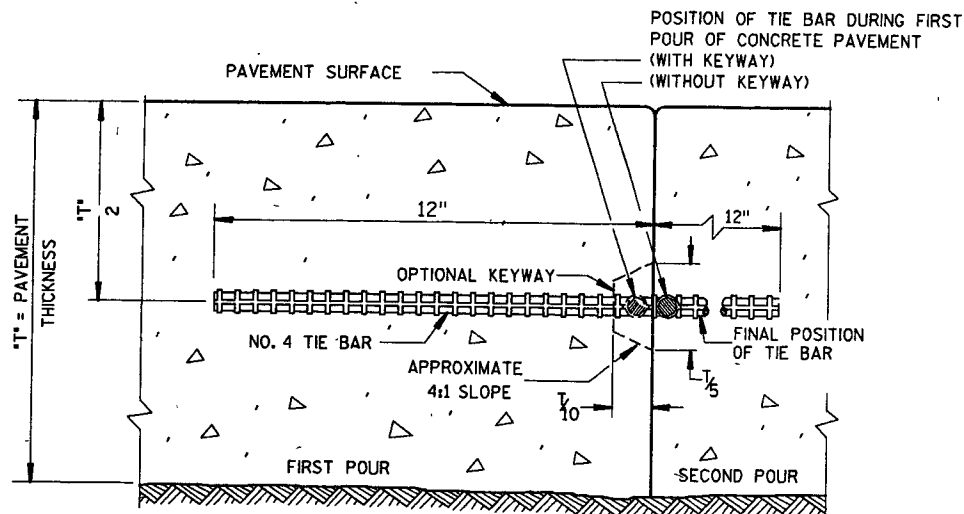
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8-31-88
DATE
FHWA

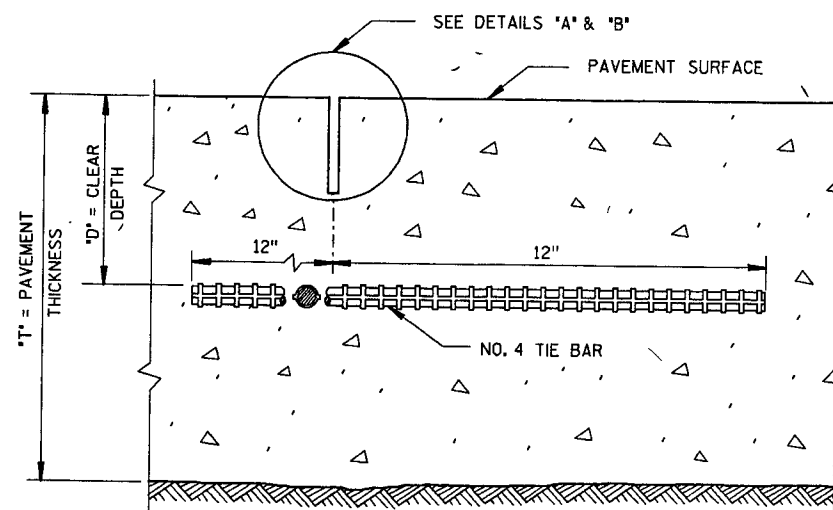
STATE DESIGN ENGINEER FOR HWYS

FHWA

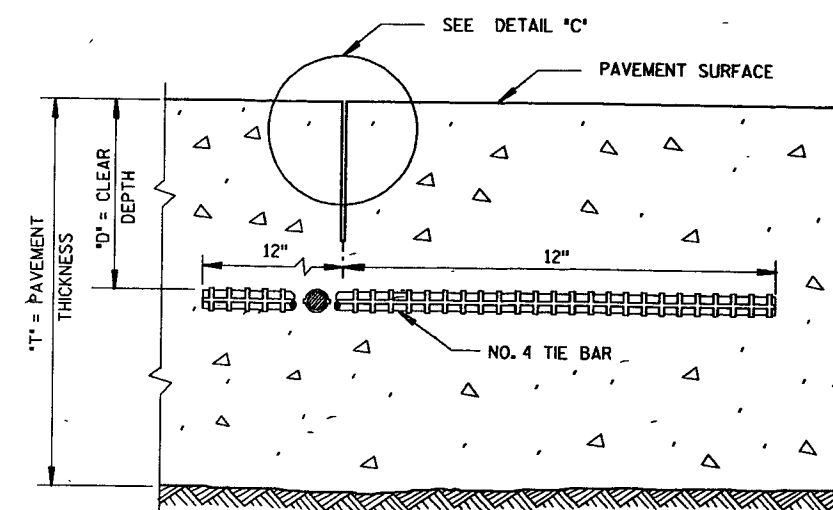
S.D.D. 8 E 9-3



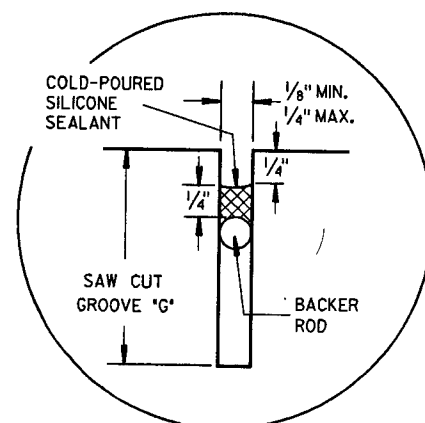
CONSTRUCTION JOINT



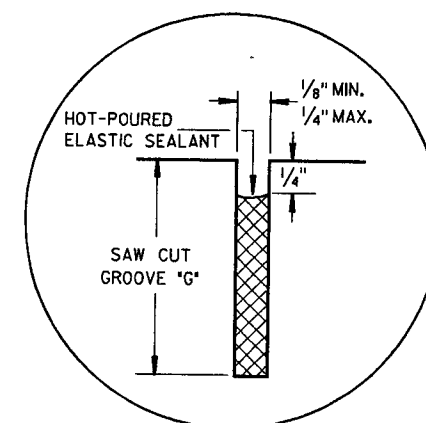
SAWED JOINT



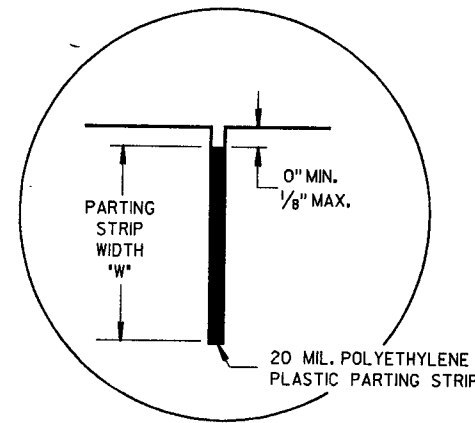
RIBBON JOINT



DETAIL 'A'



DETAIL 'B'



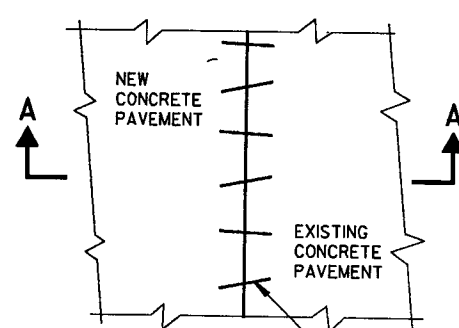
DETAIL 'C'

GENERAL NOTES

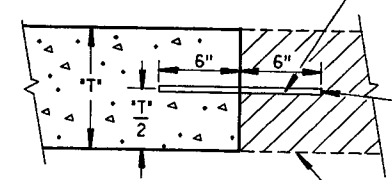
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAILS 'A', 'B' AND 'C' ARE EQUAL ALTERNATES UNLESS OTHERWISE SPECIFIED ELSEWHERE IN THE CONTRACT.

TIE BARS AND PAVEMENT TIES SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



PLAN VIEW



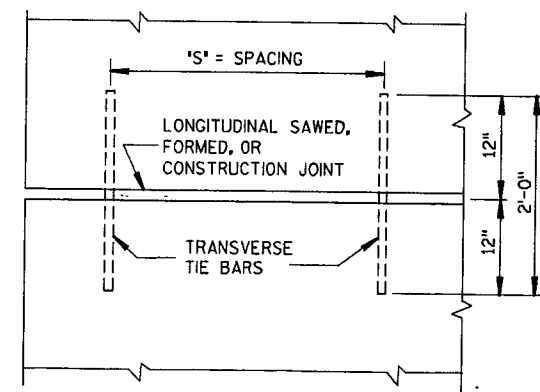
SECTION A-A
PAVEMENT TIES

NO. 6 TIE BARS SPACED 3'-0" C-C, INSTALLED ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING AFTER EVERY ONE OR TWO BARS.

THE HOLE FOR THE BAR SHALL BE DRILLED TO A DEPTH OF 7" AND TO SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.

EXIST. CONC. PAVEMENT

PAVEMENT THICKNESS "T"	CLEAR DEPTH "D"	SAW CUT GROOVE "G"	MAXIMUM TIE BAR SPACING "S"	PARTING STRIP WIDTH "W"
6"	3" ± 1/2"	1 1/2"	30"	2"
7"	3 1/4" ± 1"	1 3/4"	30"	2 1/4"
8"	3 3/4" ± 1"	2"	30"	2 1/2"
9"	4 1/4" ± 1"	2 1/4"	30"	3"
10"	4 3/4" ± 1"	2 1/2"	30"	3 1/4"
11"	5 1/4" ± 1"	2 3/4"	24"	3 3/4"
12"	5 3/4" ± 1"	3"	24"	4"



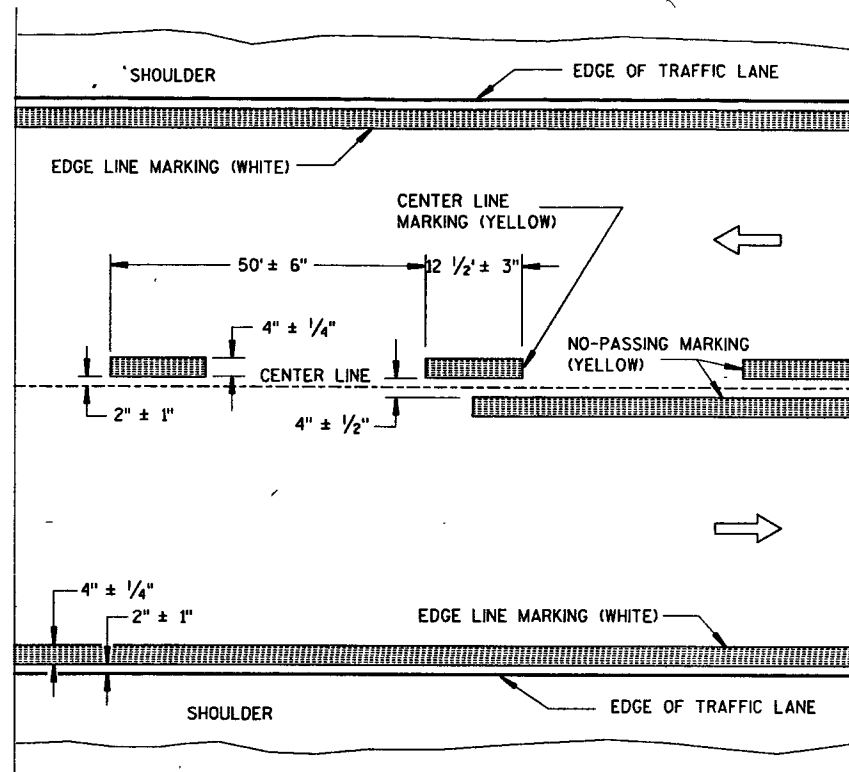
PLAN VIEW
SHOWING LOCATION OF TIE BARS

CONCRETE PAVEMENT
LONGITUDINAL JOINTS
AND PAVEMENT TIES

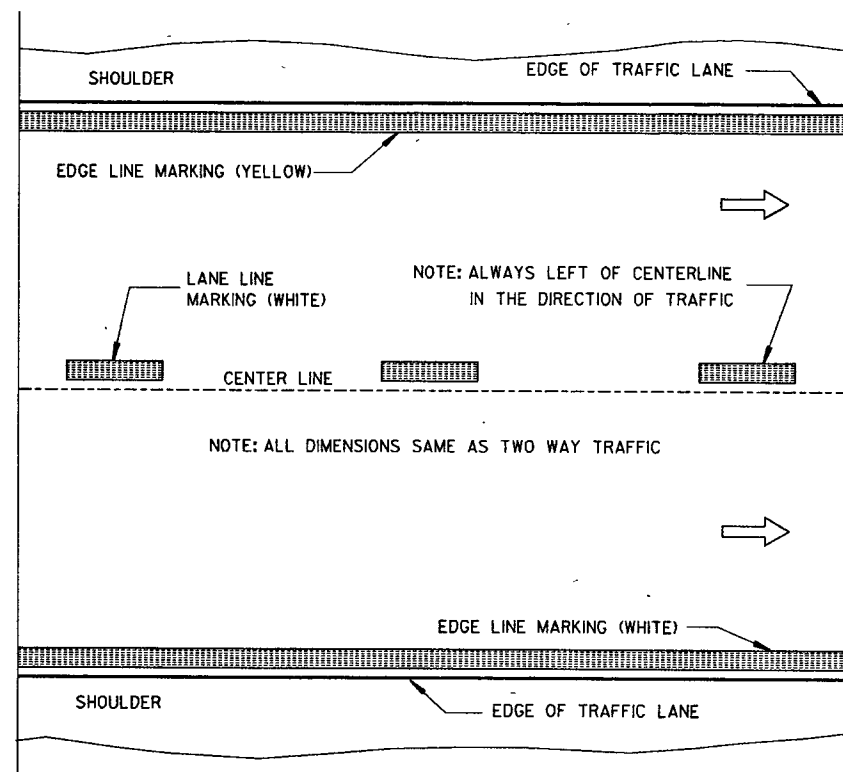
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-7-86
DATE
FHWA

STATE DESIGN ENGINEER FOR HWYS

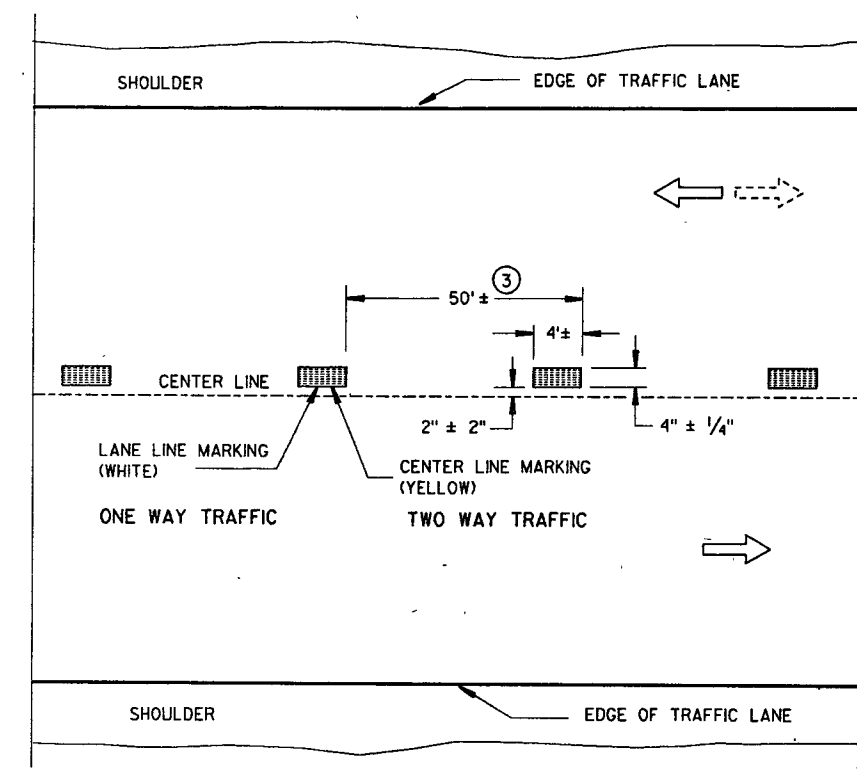


TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



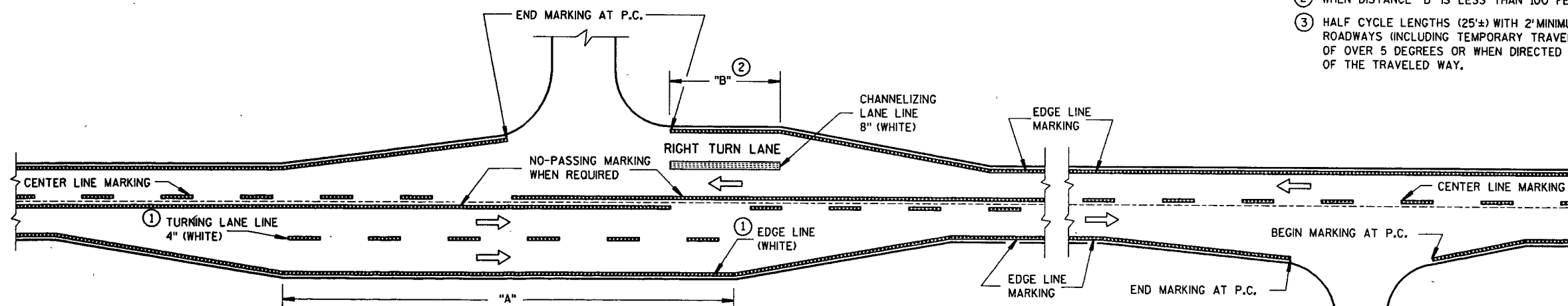
TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.

- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT TURNING LANE MARKING.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.



MAJOR INTERSECTION

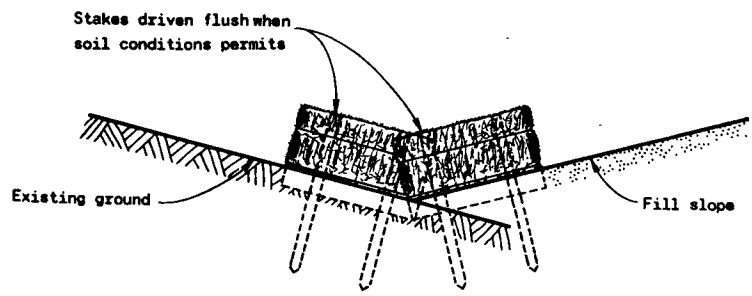
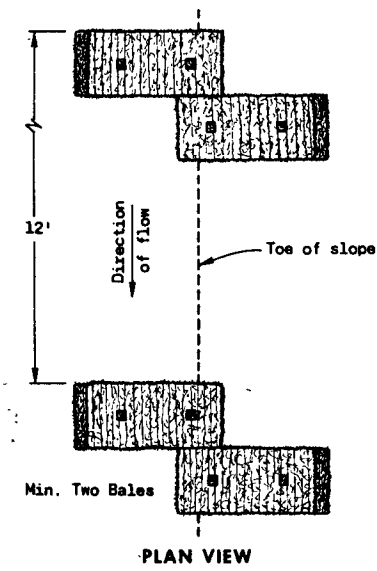
MINOR INTERSECTION

TYPICAL PAVEMENT MARKING FOR RURAL INTERSECTIONS

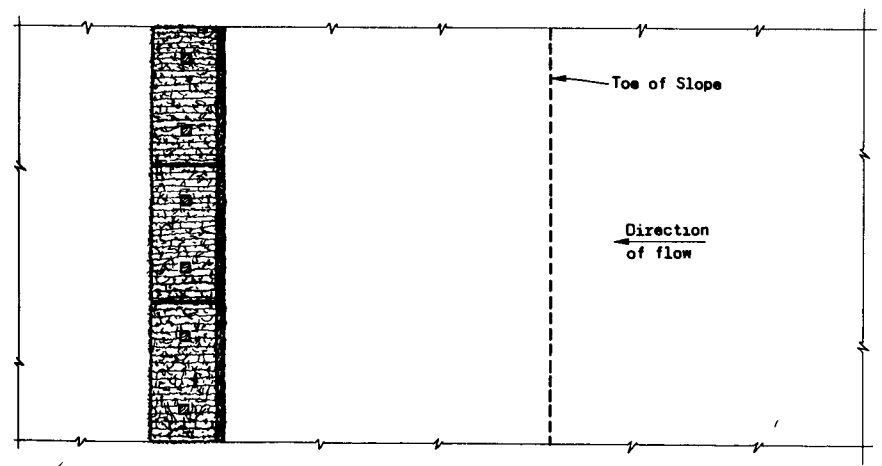
PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

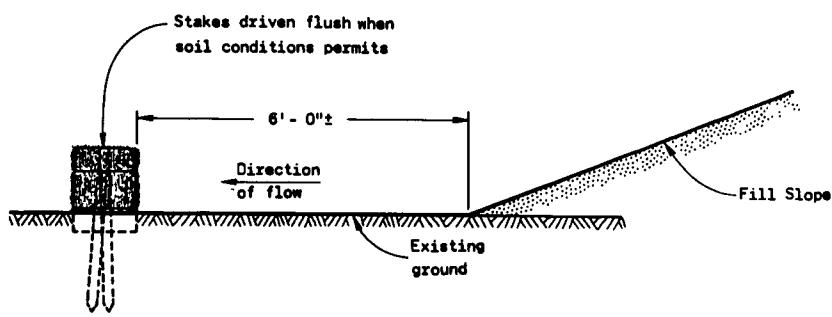
APPROVED
3-10-89
DATE
STATE TRAFFIC ENGINEER FOR HWYS
FHWA



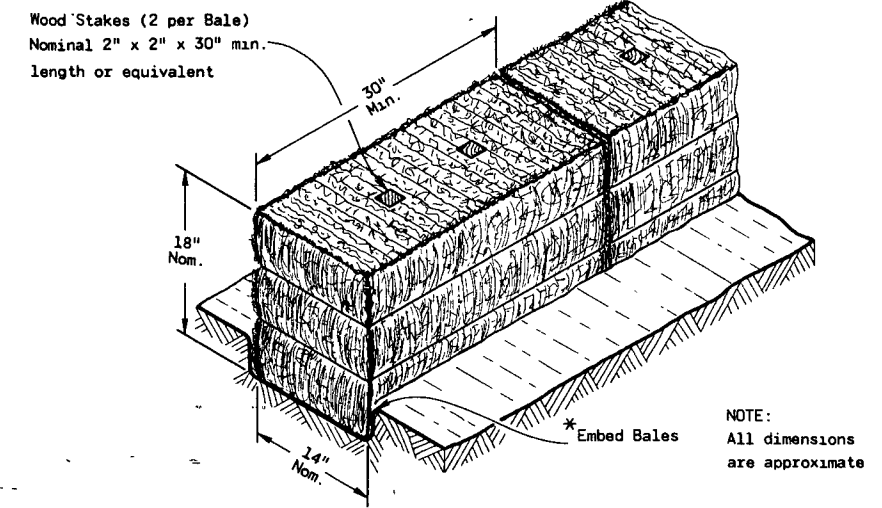
FRONT ELEVATION
WHEN EXISTING GROUND
SLOPES TOWARD FILL SLOPE



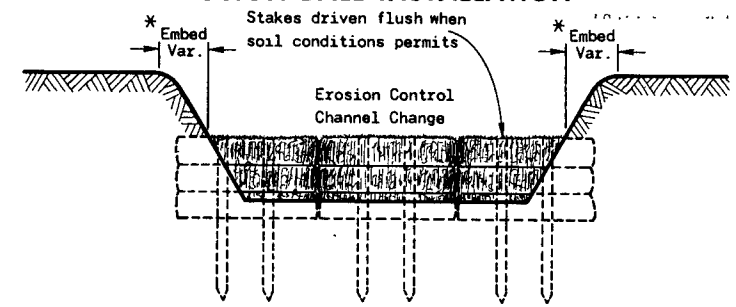
PLAN VIEW



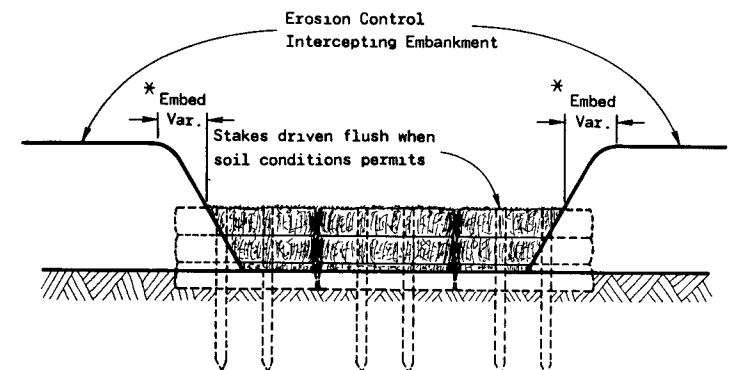
FRONT ELEVATION
EROSION BALES AT TOE OF SLOPE
WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE



DETAIL OF EROSION BALE INSTALLATION



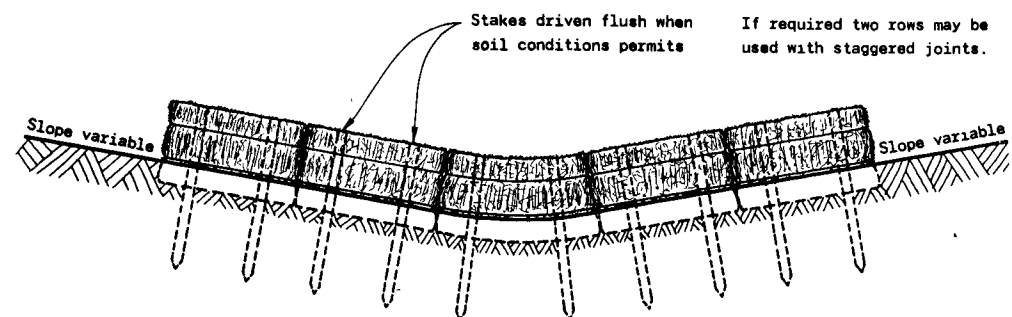
EROSION CONTROL CHANNEL CHANGE



EROSION CONTROL INTERCEPTING EMBANKMENT



PLAN VIEW



FRONT ELEVATION
EROSION BALES ACROSS DITCH BOTTOM

GENERAL NOTES

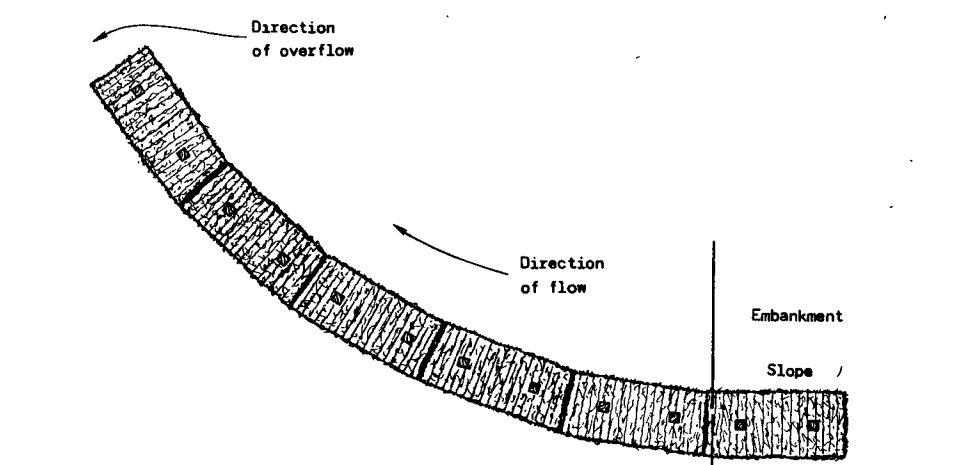
Details of construction, materials and workmanship not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.

Bales shall be placed end to end or overlapping at right angles to the direction of flow and far enough up the sides of the ditch to prevent eroding around ends.

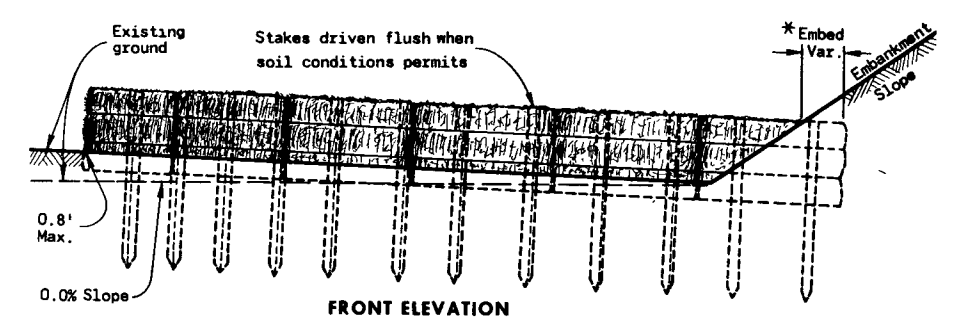
Bales shall be placed with twine or tie wires parallel to the ground.

Stakes to be battered in opposite directions.

* As determined by the Engineer.



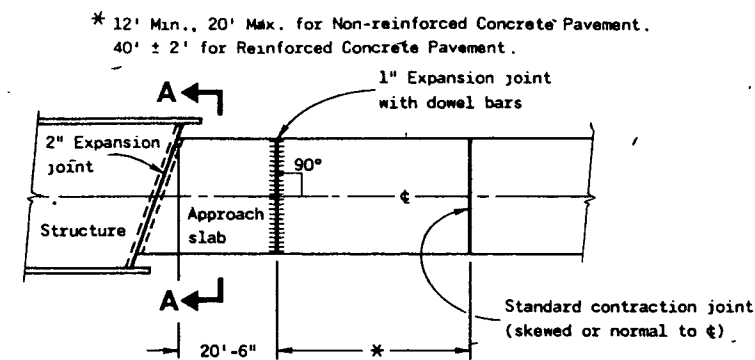
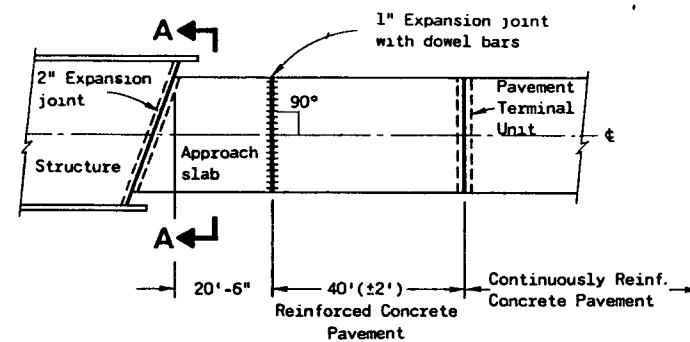
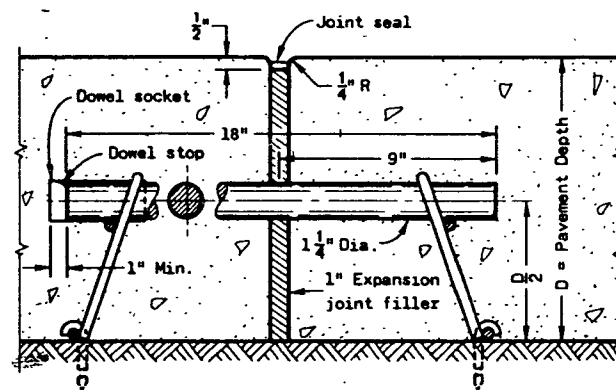
PLAN VIEW



FRONT ELEVATION

EROSION BALES AT TOE OF SLOPE

TYPICAL INSTALLATIONS OF EROSION BALES	
State of Wisconsin Department of Transportation Division of Highways	
RECOMMENDED FOR APPROVAL: DATE 10/14/75	CHIEF OF FACILITIES DEVELOPMENT
APPROVED DATE 10/16/75	STATE HIGHWAY ENGINEER



BIDDING INFORMATION						
APPROACH SLAB QUANTITIES (One slab, 24' wide)						
Skew Angle	Concrete Pavement		Welded Wire Fabric 6" x 12" - W5.5 x W4 (55 lbs./100 sq. ft.)		Steel Reinforcement (Grade 60)	
					No. 8 Bars	No. 4 Bars
	Sq. Yds.	Cu. Yds.	Sq. Yds.	Pounds	Pounds	Pounds
0°	54.7	18.2	54.7	271	2681	173
15°	63.2	21.1	63.2	313	3091	196
30°	73.2	24.4	73.2	362	3572	228
45°	86.7	28.9	86.7	429	4219	267
60°	110.1	36.7	110.1	545	5347	338

GENERAL NOTES

Details of construction not shown on this drawing shall conform to the Standard Specifications and Special Provisions.

DOWEL BARS

Dowel bars across expansion joints shall be corrosion resistant coated conforming to the requirements of AASHTO Designation M 254.

The coating type shall be, Type B - Thermosetting Epoxy.

JOINT SEALING

Expansion joints shall be sealed as follows:

1. On pavements having transverse contraction joints sealed with a poured type sealer, expansion joints shall be sealed with the same type sealant, $\frac{1}{4}$ " below pavement surface.
2. On pavements with no contraction joints, unsealed contraction or contraction joints sealed with compression type seals, expansion joints shall be sealed with a poured type sealer as specified in the plans or Special Provisions.

JOINT FILLER

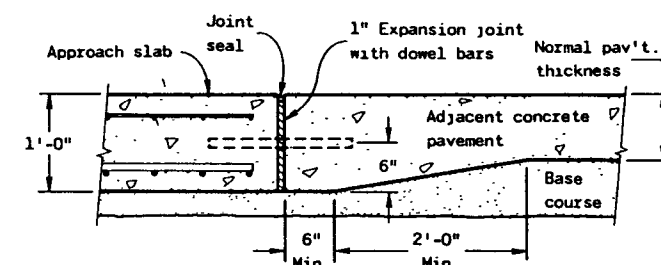
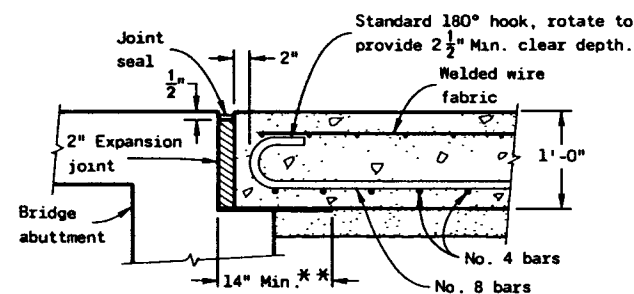
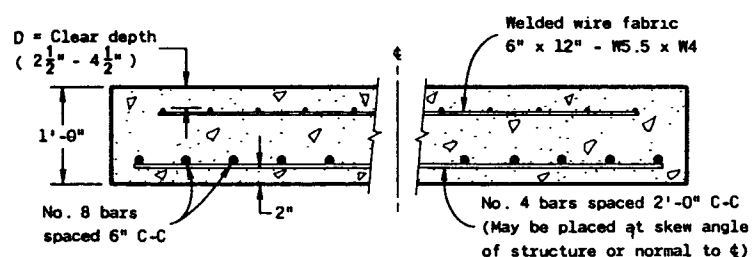
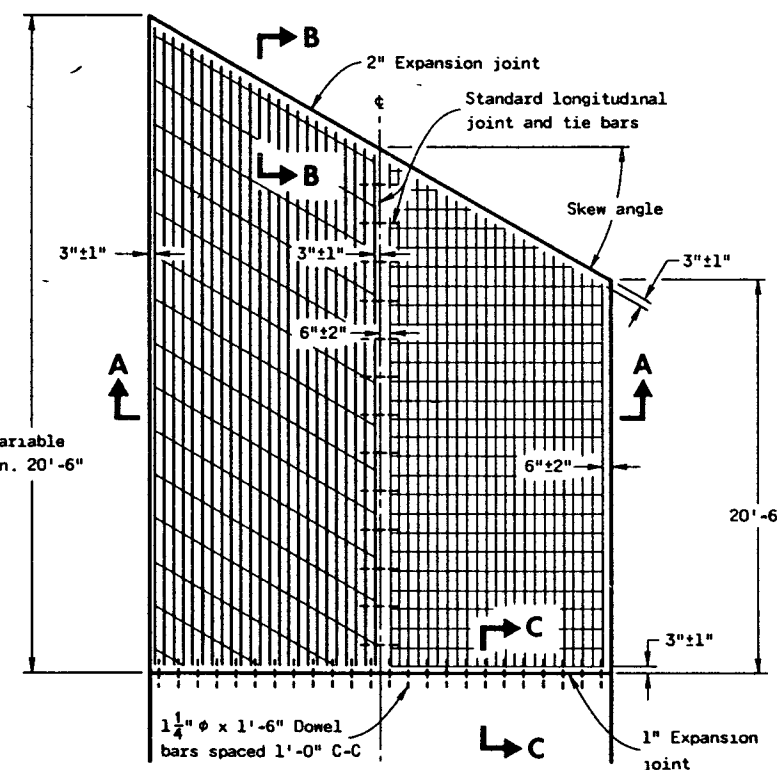
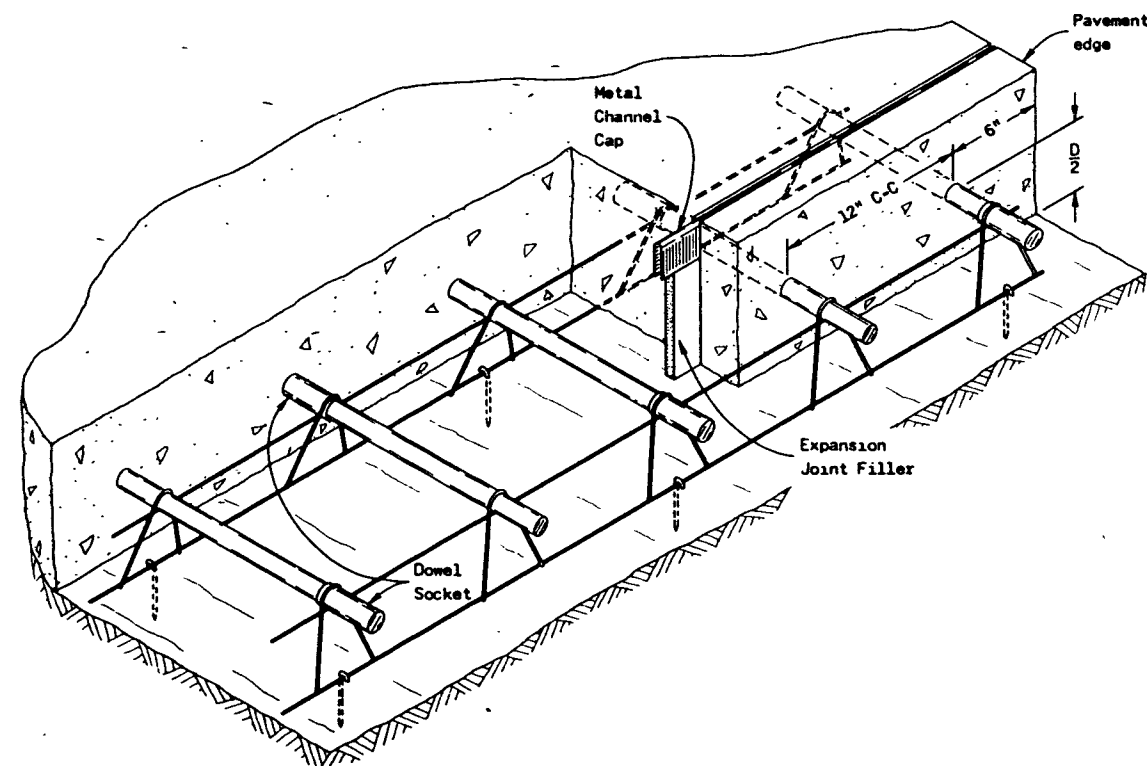
Expansion joint filler between structure and approach slab may consist of two, 1 inch thicknesses of material.

WELDED WIRE FABRIC

Sheet widths of 8 feet are permitted.

STEEL REINFORCEMENT

Splicing of No. 8 bars in the approach slab is permitted for skewed structures only. Splices shall be staggered, with a maximum of one splice per bar. Laps shall conform to the Standard Specifications.



** Galvanized metal flashing (Place
 full width of pavement and
 secure by nailing to base).

CONCRETE PAVEMENT APPROACH SLAB/

State of Wisconsin
Department of Transportation

APPROVED
2/24/81
DATE

D. J. Strand
CHIEF DESIGN ENGINEER

FHWA

STATE PROJECT NUMBER

SHEET NO.

1560-09-71

8

DESIGN DATA

LIVE LOAD:

DESIGN RATING; HS20
INVENTORY RATING; HS21
OPERATIONAL RATING; HS35

STRUCTURE IS DESIGNED FOR A FUTURE WEARING
SURFACE OF 20 POUNDS PER SQUARE FOOT.

ALLOWABLE DESIGN STRESSES:

CONCRETE MASONRY SLAB $f'c = 4,000$ P.S.I. ALL OTHER $f'c = 3,500$ P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60 $f_y = 60,000$ P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON TREATED TIMBER PILING.
DRIVEN TO A MIN. BRG. VALUE OF
20 TONS PER PILE. ESTIMATED LENGTH 35'-0" LONG.
ONE 50'-0" LONG TEST PILE REQ'D.

HYDRAULIC DATA

100 YEAR FREQUENCY

$Q / 100 = 900$ c.f.s.

VEL. = 4.2 f.p.s.

HW. = EL. 907.0

WATERWAY AREA = 214 SQ. FT.

DRAINAGE AREA = 9.6 SQ. MI.

OVERTOPPING RD = NA

TRAFFIC VOLUME

U.S.H. 63

A.D.T. = 2600 (2010)

R.D.S. = 60 M.P.H.

BENCH MARK

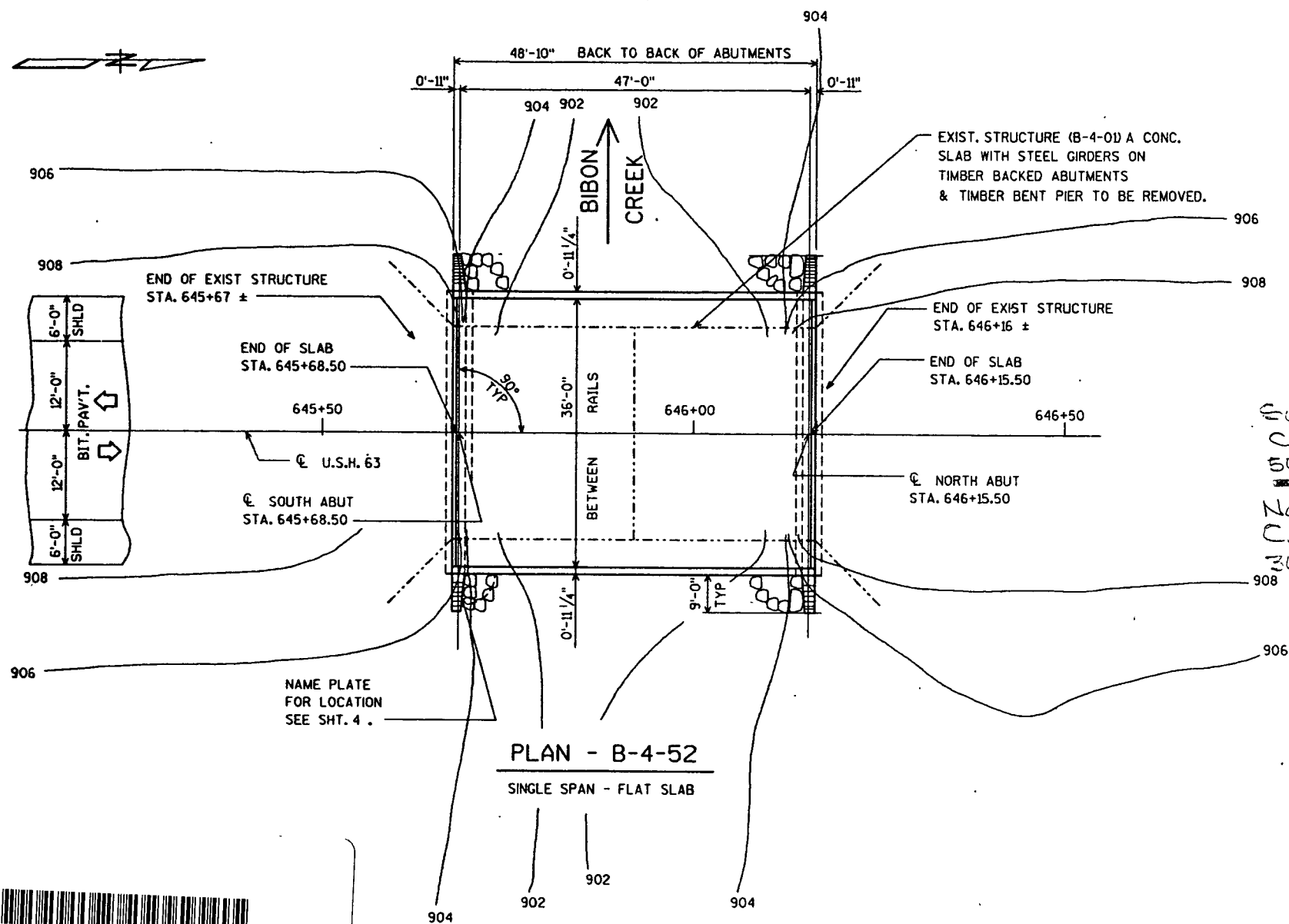
NO.	DESCRIPTION	ELEV.
1	SOUTH END OF EAST CURB - BIBON CR BR	910.30

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. ABUTMENTS
5. SUPERSTRUCTURE
6. STEEL RAILING TYPE "W"

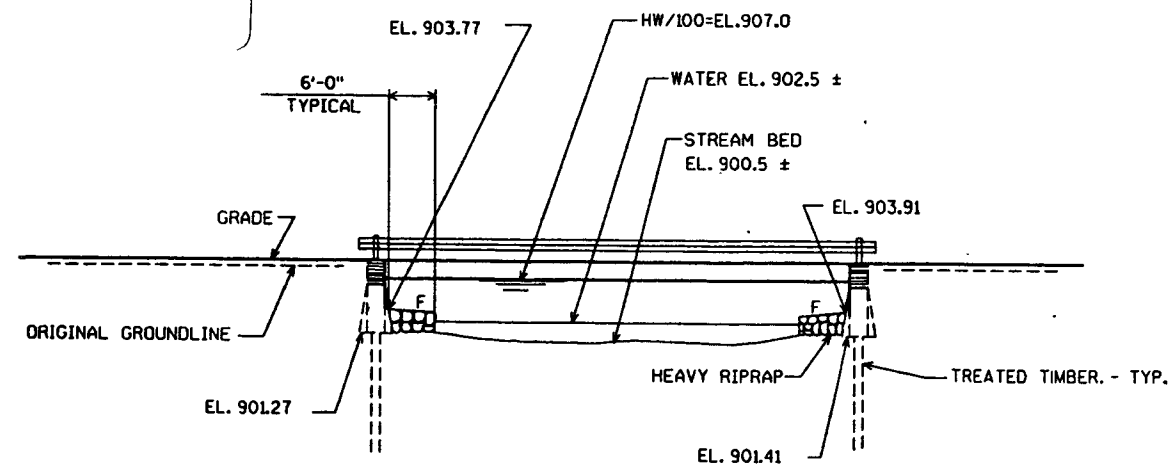
BRIDGE OFFICE CONTACT - R.L. REESE (608)266-8488

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-4-52			
U.S.H. 63 OVER BIBON CREEK			
COUNTY	BAYFIELD	TOWN/VILLAGE	GRANDVIEW
DESIGN SPEC.	AASHTO 1985	LOAD	HS20
DESIGNED BY	N.G. CKD. D.L.B.	DRAWN BY	ZIRK
APPROVED	STATE BRIDGE ENGINEER		DATE
GENERAL PLAN			SHEET 1 OF 6
			X82443



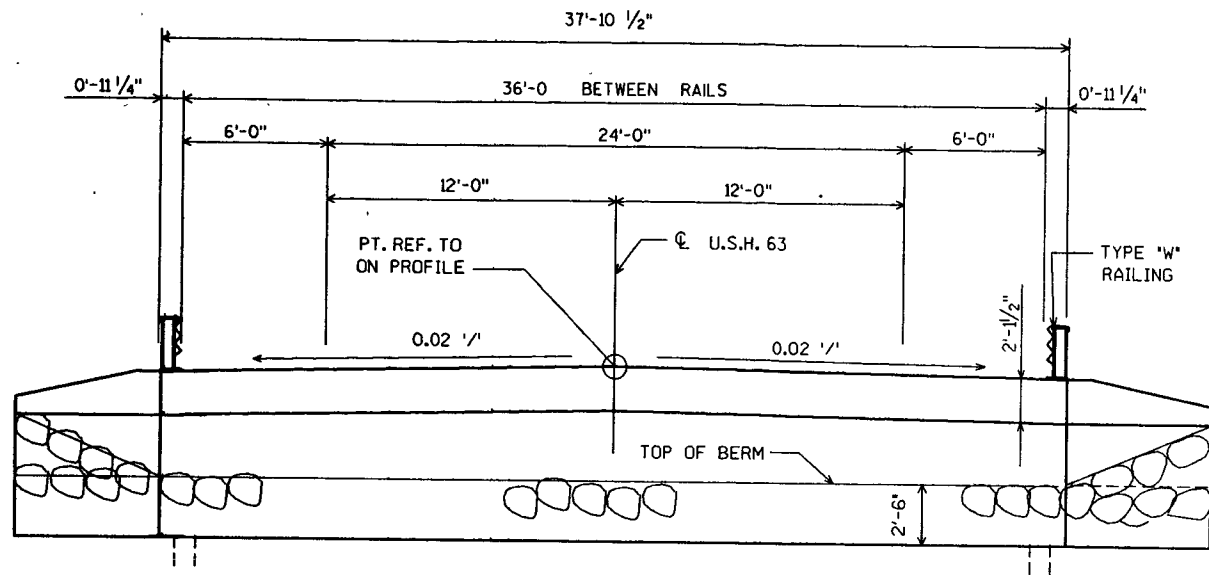
PLAN - B-4-52

SINGLE SPAN - FLAT SLAB

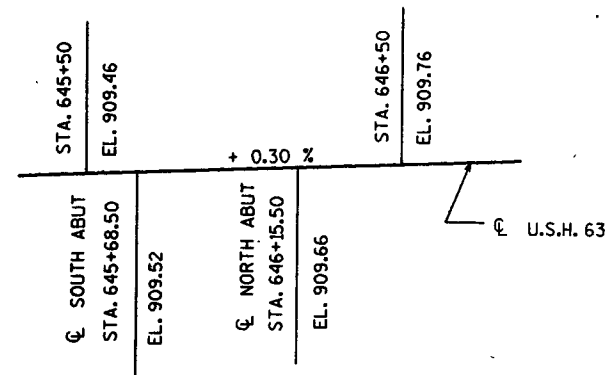


ELEVATION





CROSS SECTION THRU ROADWAY LOOKING NORTH



PROFILE GRADE LINE, U.S.H. 63

TOTAL ESTIMATED QUANTITIES

BID ITEMS	UNIT	SUPER.	SOUTH ABUT.	NORTH ABUT.	TOTALS
REMOVING OLD BRIDGE, STA. 645+92±	L.S.	—	—	—	1
EXCAVATION FOR STRUCTURES, BRIDGES B-4-52	L.S.	—	—	—	1
CONCRETE MASONRY, BRIDGES	C.Y.	148	25	25	198
PROTECTIVE SURFACE TREATMENT	GAL.	12	—	—	12
HIGH STRENGTH BAR STEEL REINFORCEMENT, BRIDGES	LB.	—	2575	2575	5150
COATED HIGH-STRENGTH BAR STEEL REINFORCEMENT	LB.	23,130	—	—	23,130
TREATED TIMBER PILING, DELIVERED	L.F.	—	490	525	1015
TREATED TIMBER PILING, DRIVEN	L.F.	—	490	525	1015
* TREATED TIMBER TEST PILING, B-4-52	L.S.	—	1	—	1
HEAVY RIPRAP	C.Y.	—	30	30	60
STEEL RAILING, TYPE W, B-4-52	L.S.	—	—	—	1
NON-BID ITEMS					
POLYVINYL CHLORIDE WATERSTOP	L.F.	—	38	38	76
FILLER	SIZE	—	—	—	3/4"

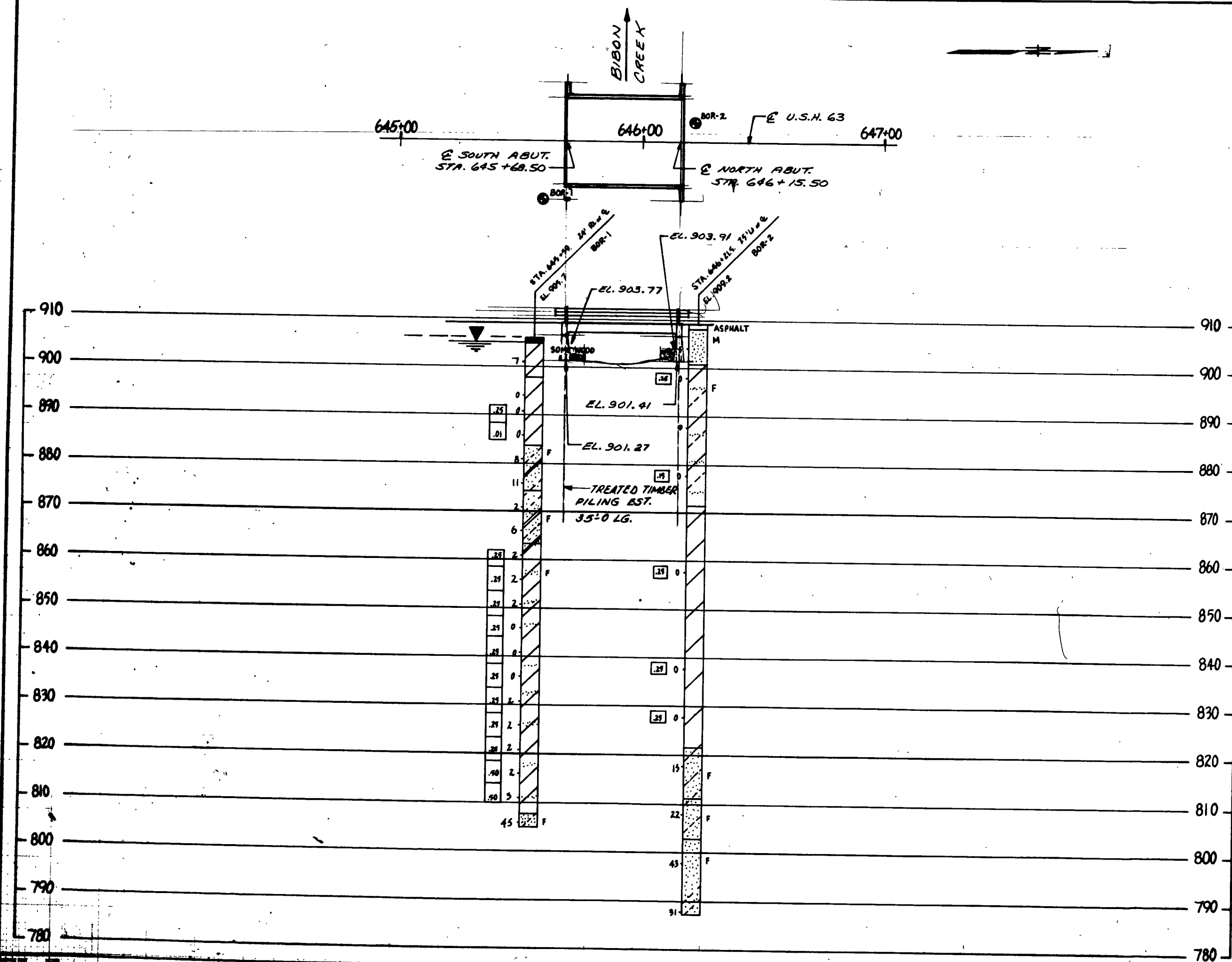
* DRIVE ONE AT SOUTH ABUTMENT
ESTIMATED LENGTH OF 50'-0

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP TO THE EXTENT SHOWN ON SHT. 1, 2 AND 4 IN THE ABUTMENT DETAILS.
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.
THE FIRST OR THE FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-4-52			
CONST. SPEC.	1981	DRAWN BY ZIRK	PLANS CK'D. TMM
CROSS SECTION & QUANTITIES			SHEET 2 OF 6
			X82443

B452.DGN



1560-09-71

85

LEGEND

- ① W6x25 WITH 2 - $\frac{3}{4}$ " x $2\frac{1}{2}$ " VERTICAL SLOTS ON ONE SIDE OF POST FLANGE FOR BOLT NO.7. CUT BOTTOM OF POST TO ANGLE SHOWN. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② C8 x 11.5, WITH $\frac{1}{16}$ " DIA. HOLES, ATTACH TO NO.4 WITH BOLTS NO.8. ATTACH CONTINUOUSLY TO A MIN. OF FOUR POSTS AND A MAX. OF EIGHT POSTS.
- ③ PLATE $1\frac{1}{2}$ " x $9\frac{1}{2}$ " x $\frac{1}{8}$ ", WITH $\frac{1}{16}$ " x $1\frac{1}{2}$ " SLOTTED HOLES FOR ANCHOR BARS NO.9. WELD TO NO.1 AS SHOWN.
- ④ PLATE $\frac{1}{2}$ " x $5\frac{3}{4}$ " x $\frac{1}{8}$ ", WITH $\frac{1}{4}$ " DIA. HOLE FOR BOLTS NO.8. WELD TO NO.1 AS SHOWN.
- ⑤ CORRUGATED SHEET BEAM, CONFORMING TO A.A.S.H.T.O. DESIGNATION M 180-CLASS A, TYPE 2. 'THRIE' GUARD RAIL OR EQUAL MAY BE USED IN LIEU OF THE DOUBLE UNIT PLATE BEAM SHOWN. ATTACH TO NO.1 WITH BOLTS NO.7.
- ⑥ $1\frac{1}{4}$ " x 3" MOUNTING BOLT WASHER, EIGHT GAGE GALVANIZED.
- ⑦ $\frac{5}{8}$ " DIA. BUTTON HEAD RAIL MOUNTING BOLT WITH ROUND WASHER AND NUT. 2 PER POST REQ'D.
- ⑧ $\frac{5}{8}$ " DIA. x 2" LG. HEX. BOLTS WITH NUT AND TWO WASHERS EACH. 4 REQ'D. PER POST CONNECTION, 8 REQ'D. PER SPLICE.
- ⑨ A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION ANCHOR BAR $\frac{7}{8}$ " DIA. x 10" (USE 1'-3 LG. AT END POSTS) (MIN. YIELD OF 92 K.S.I. AND ELONGATION OF 14%) WITH A325 NUT AND WASHER. 4 REQ'D. PER POST. THREAD 3" & PLACE NORMAL TO PLATE NO.3. CHAMFER TOP OF BOLTS BEFORE THREADING.
- ⑩ BAR $\frac{3}{4}$ " SQ. x 8'-8" LONG. WELD TO ANCHOR BAR NO.9.
- ⑪ PLATE, $\frac{1}{2}$ " x $5\frac{3}{4}$ " x $\frac{1}{8}$ " WITH $\frac{1}{4}$ " DIA. HOLES FOR BOLTS NO.8. WELD THE SAME AS NO.4. USE AT CHANNEL FIELD SPLICE ONLY.

GENERAL NOTES

POST BASE PLATES, NO. 3, SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

ALL MEMBERS INCLUDING UPPER 4" OF NO. 9 SHALL BE GALVANIZED AFTER FABRICATION.

FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 3 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

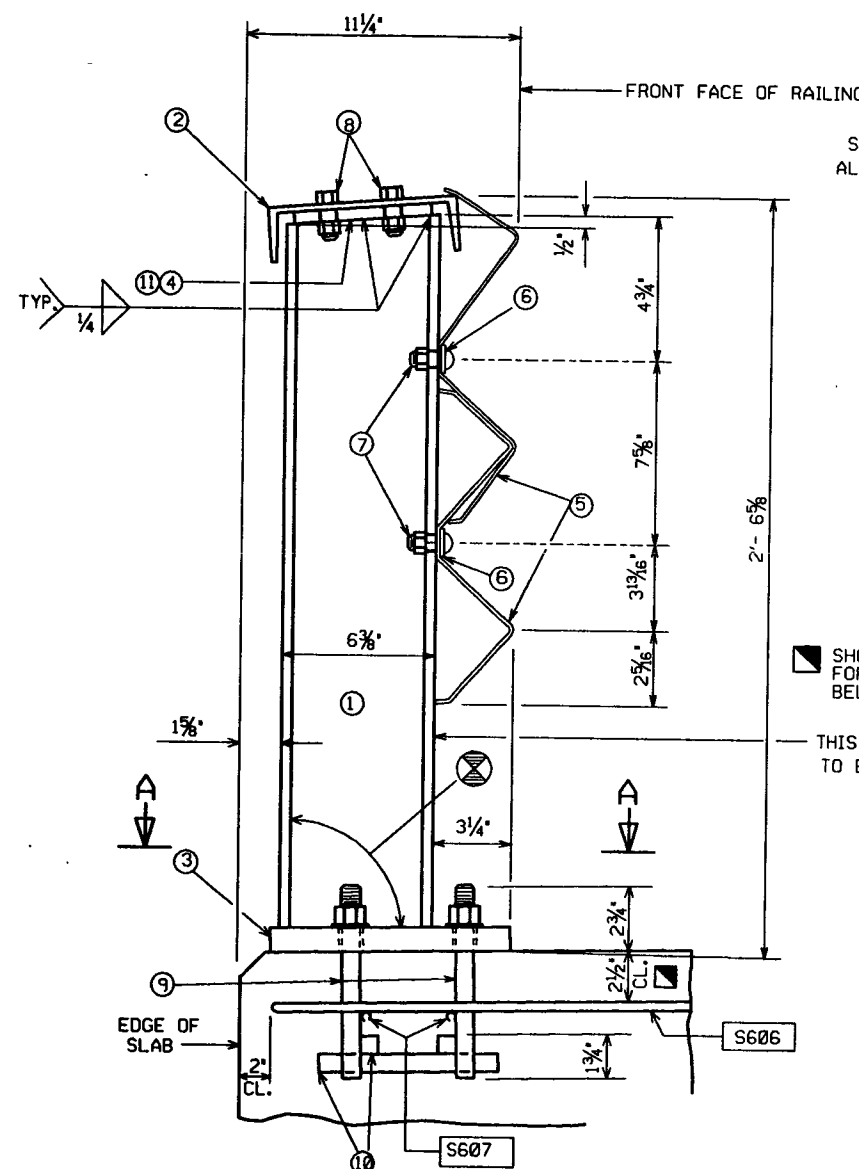
ALL MATERIALS USED IN FABRICATION SHALL BE MADE FROM MATERIALS CONFORMING TO A.S.T.M. DESIGNATION A36 UNLESS NOTED OTHERWISE.

SHIM PLATES $6\frac{1}{2}$ " x $\frac{1}{16}$ " x 6" MAY BE USED BETWEEN TOP OF POST AND CHANNEL MEMBER TO ACHIEVE VERTICAL ALIGNMENT.

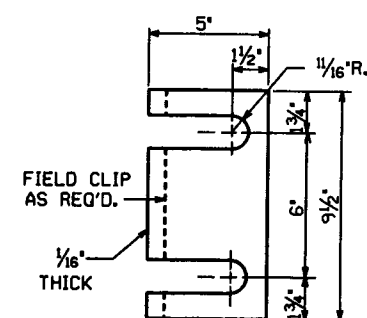
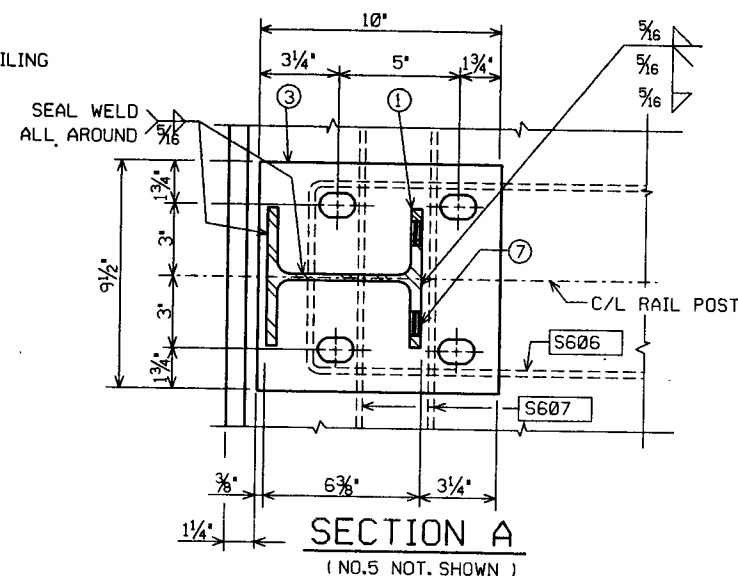
PRIOR TO GALVANIZING, ALL STEEL RAILING SHALL BE GIVEN A NO. 6 COMMERCIAL BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.

RAIL MEMBERS SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC. AND THE UPPER RAIL SHALL LAP THE LOWER RAIL.

BID ITEM SHALL BE 'STEEL RAILING, TYPE 'W' WHICH SHALL INCLUDE ALL ITEMS BETWEEN LONGIT. LIMITS OF NO.5 SHOWN IN ELEVATION.

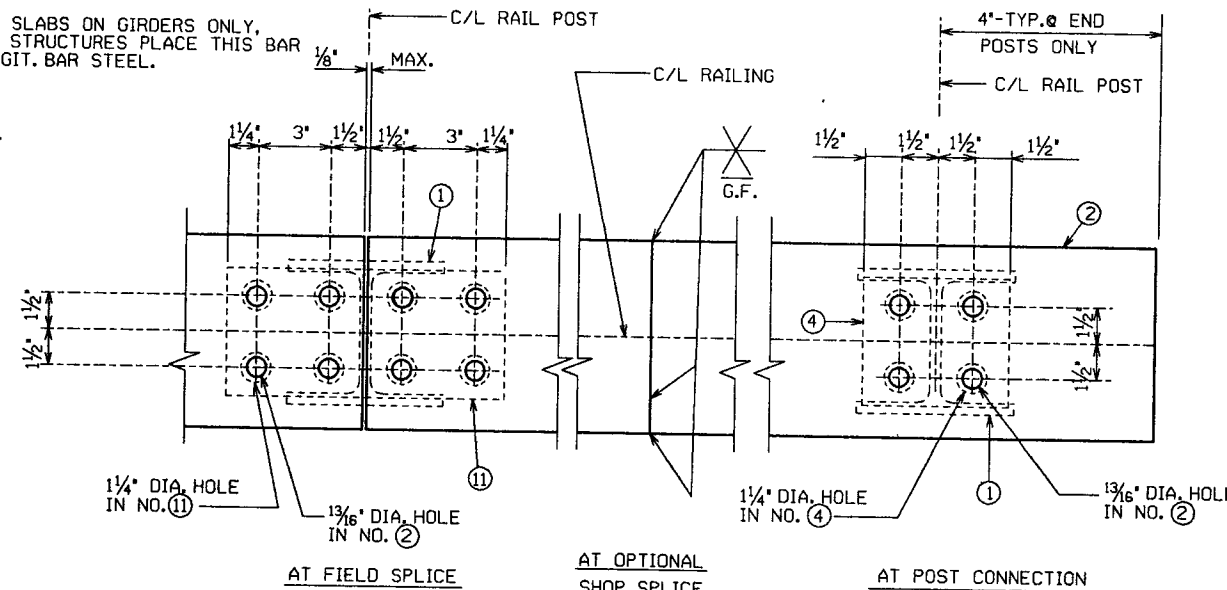
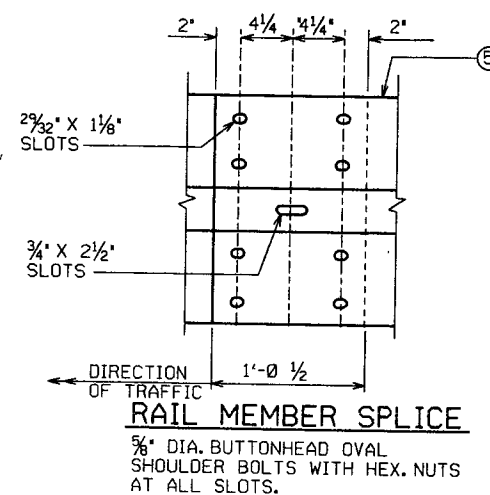


SECTION THRU RAILING

POST SHIM
DETAIL
(4 PER POST)

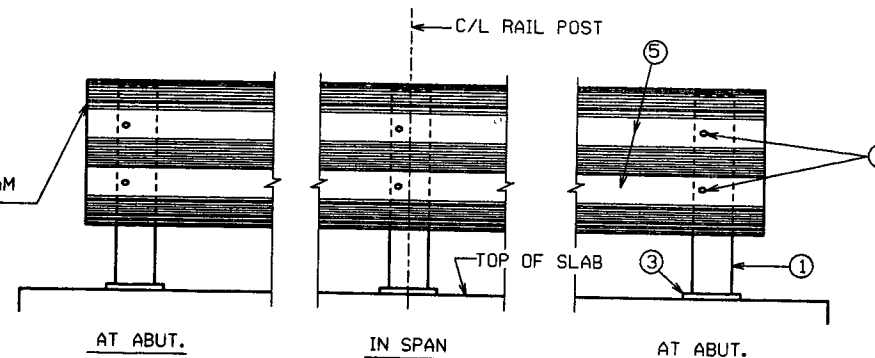
SHOWN FOR SLABS ON GIRDERS ONLY.
FOR OTHER STRUCTURES PLACE THIS BAR
BELOW LONGIT. BAR STEEL.

THIS FACE
TO BE VERT.



CHANNEL MEMBER DETAILS

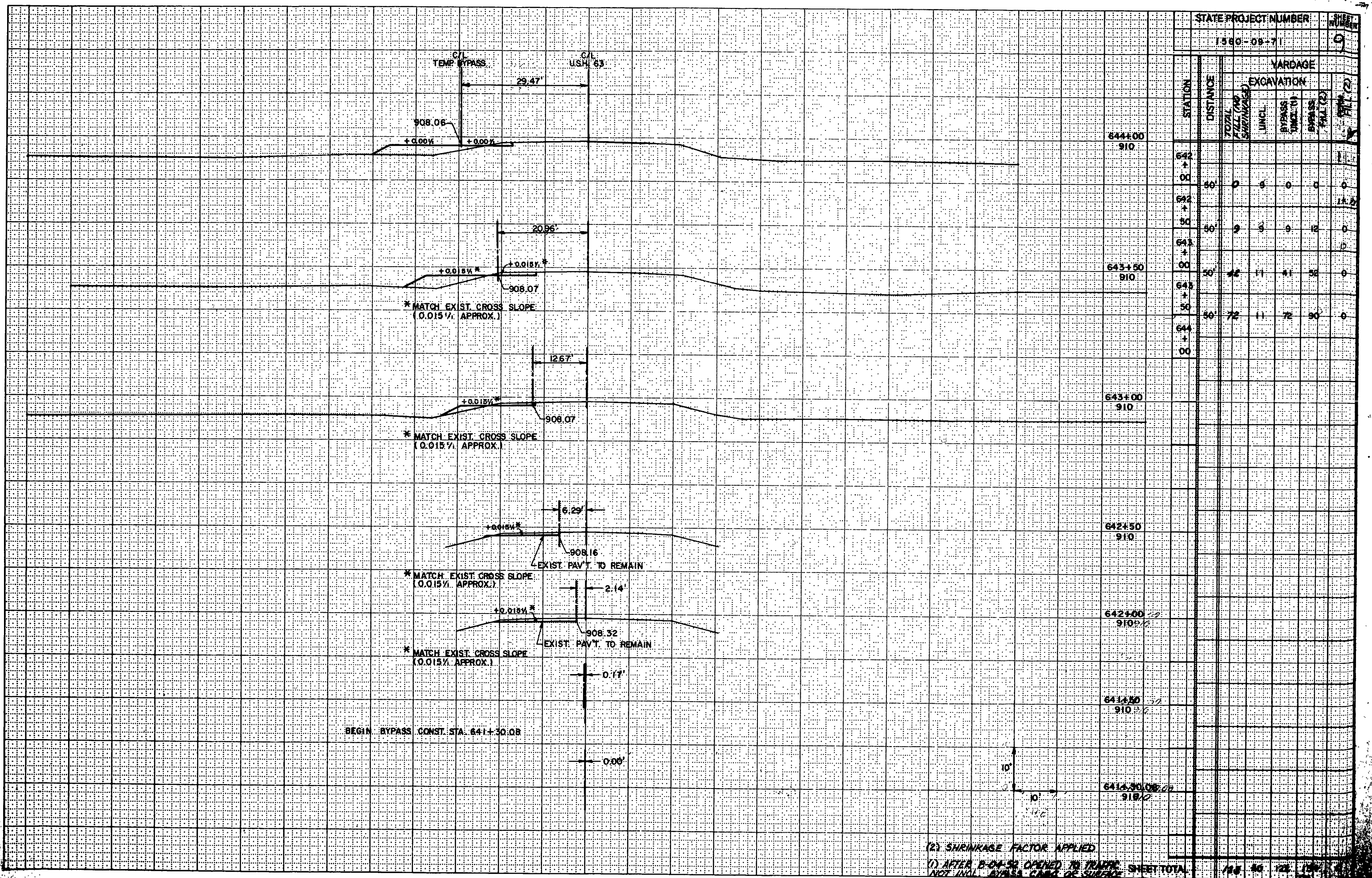
AT END POSTS,
RAIL MEMBER SHALL HAVE
PROVISIONS FOR A
SPLICE TO A 'W'-THRIE BEAM
TRANSITION SECTION

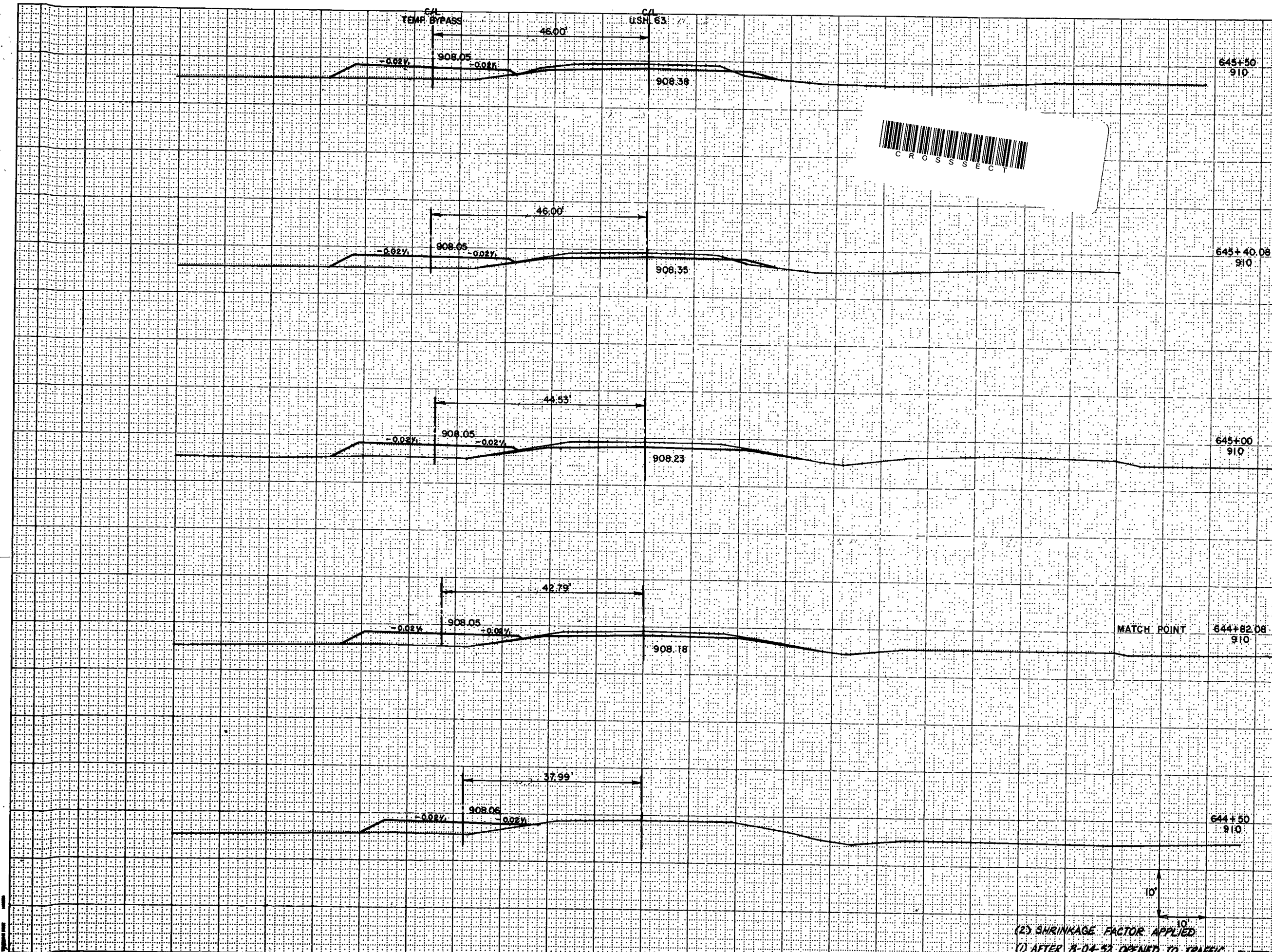


ELEVATION

88'-51'-15" TYP.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-4-52			
CONST. SPEC.	1981	DRAWN BY ZIRK	PLANS CK'D. J.T.M.
STEEL RAILING TYPE 'W'			SHEET 6 OF 6 X82443

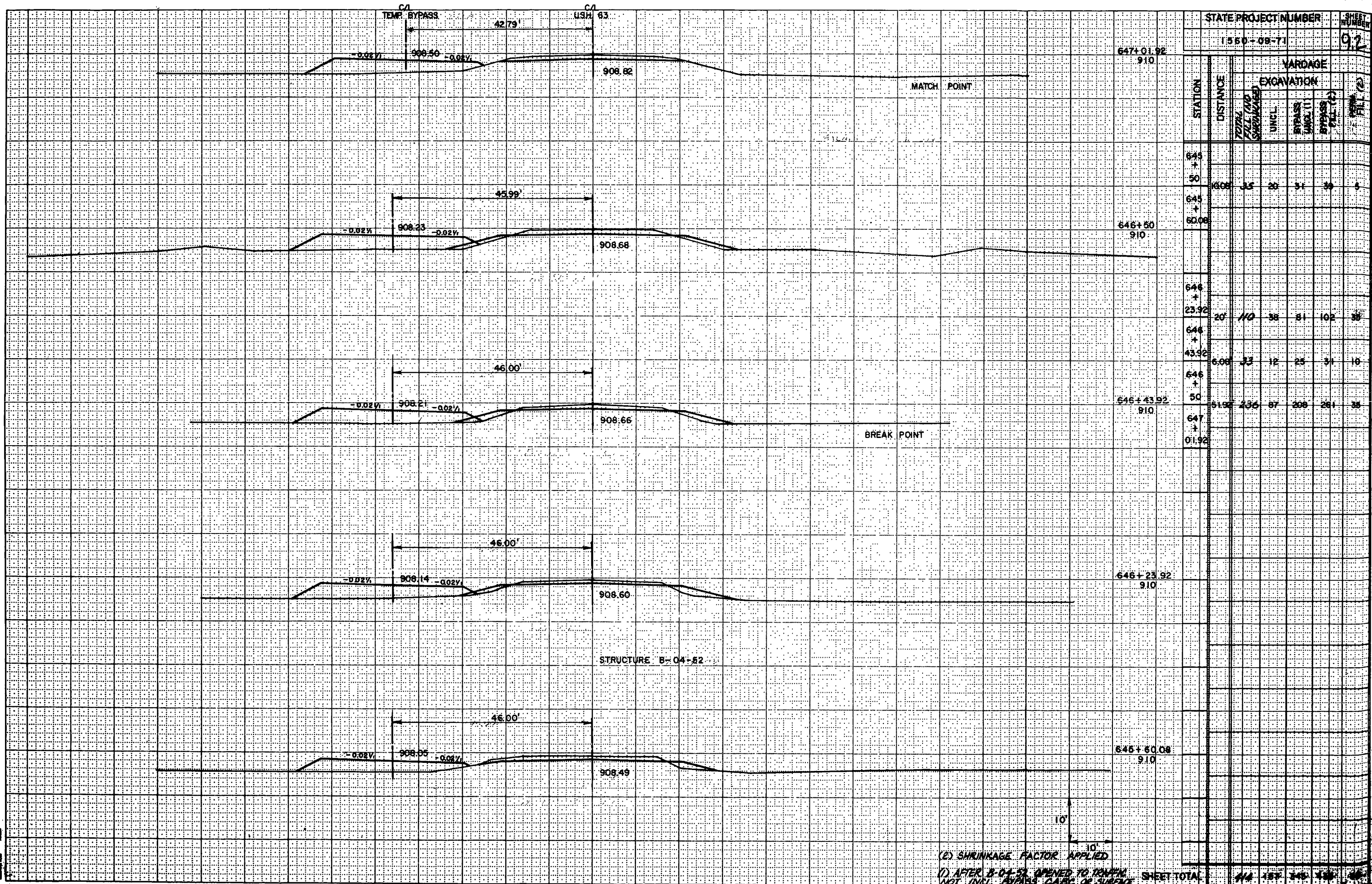




STATE PROJECT NUMBER					SHEET NUMBER	
1580-09-71					91	
STATION	DISTANCE	YARDAGE				
		EXCAVATION				FILL (2)
TOTAL	FILL (NO SHRINKAGE)	UNCL.	BYPASS	UNCL (1)	BYPASS	
644 + 00	50'	108	4	107	135	0
644 + 50	32.06	94	24	93	117	0
644 + 82.08	17.92	59	32	58	74	0
645 + 00	40.00	130	73	129	162	10
645 + 40.08	18.92	35	18	31	39	8
645 + 50						

(2) SHRINKAGE FACTOR APPLIED

(1) AFTER 3-04-32 OPENED TO TRAFFIC
NOT INCL. BYPASS C&G OR SURFACE



STATE PROJECT NUMBER
1560-08-71

SHEET NUMBER
9.2

STATION	DISTANCE	YARDAGE				
		TOTAL FILL (NO SHRINKAGE)	EXCAVATION	UNCL.	BYPASS UNCL. (1)	BYPASS FILL (2)
647+01.92	910					
646+50.91	910	1008	35	20	31	30
646+43.92	910	23.92	10	38	81	102
646+23.92	910	43.92	33	12	25	31
646+60.08	910	51.92	236	87	208	281
SHEET TOTAL						
		114	157	345	345	345

END BYPASS CONST. STA. 650+53.92

C/L TEMP. BYPASS C/L U.S.H. 63

0.01'

1.27'

4.72'

909.96
EXIST. PAV'T. TO REMAIN

10.38'

909.64
EXIST. PAV'T. TO REMAIN

18.23'

15.62'

+0.02%

909.29

26.75'

909.03

+0.01%

+0.01%

36.27'

908.75

-0.01%

+0.01%

650+50
910

650+00
910

649+50
910

649+00
910

648+50
910

648+00
910

647+50
910

STATION	DISTANCE	YARDAGE				
		TOTAL FILL (1)	EXCAVATION (2)	BYPASS FILL (3)	BYPASS FILL (4)	FILL (5)
647+00	01.32	4800	179	38	178	224
647+50	50	144	4	143	180	0
648+00	50	24	4	93	117	0
648+50	50	14	4	44	55	0
649+00	50	8	2	7	10	0
649+50	50					
650+00	50					
650+50	50					
650+53.92	53.92					
TOTAL		489.52	485.38	308	0	0

(2) SHRINKAGE FACTOR APPLIED

(1) AFTER 9-04-53 OPENED TO TRAFFIC. SHEET TOTAL
NOT INCL. BYPASS C.A.B.C. OR SURFACE

