

REHABILITATION STRUCTURE SURVEY REPORT

DT1696 6/2012

Wisconsin Department of Transportation

- ☒ **Grade Separation**
☐ **Stream Crossing**
☐ **Culvert**
☐ **Railroad**
☐ **Retaining Wall**
☐ **Noise Barrier**
☐ **Sign Structure**
☐ **Other:** _____

For guidance see: http://dotnet/dtdi_bos/extranet/structures/reports-checklists.htm

Design Project ID 1190-02-34	Construction Project ID 1190-02-64	Highway (Project Name) EAU CLAIRE - CHIPPEWA FALLS														
Final Plan Due Date 05/01/2018	Preliminary Plan Due Date 05/01/2018	<input checked="" type="checkbox"/> Town <input type="checkbox"/> Village <input type="checkbox"/> City HALLIE														
PS&E Date 08/01/2018	Letting Date 02/12/2019	County CHIPPEWA														
Structure Number B-09-262		Section 36	Town 28N	Range 09W												
Station 43+48.125 - 45+92.875	Latitude: 445141.59 Longitude: 912538.03	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO Structure Located on National Highway System														
For Survey and CADD Files Horizontal Coordinate System: Vertical Datum:		Traffic Forecast Data <table border="1"> <thead> <tr> <th>Design Year</th> <th>Average Daily Traffic (ADT)</th> <th>Roadway Design Speed</th> <th>Functional Class</th> </tr> </thead> <tbody> <tr> <td>Feature On 2014 MELBY STREET</td> <td>6700</td> <td>40 MPH</td> <td>Local-Urban</td> </tr> <tr> <td>Feature Under 2014 USH 53</td> <td>34500</td> <td>70 MPH</td> <td>Principal Arterial</td> </tr> </tbody> </table>			Design Year	Average Daily Traffic (ADT)	Roadway Design Speed	Functional Class	Feature On 2014 MELBY STREET	6700	40 MPH	Local-Urban	Feature Under 2014 USH 53	34500	70 MPH	Principal Arterial
Design Year	Average Daily Traffic (ADT)	Roadway Design Speed	Functional Class													
Feature On 2014 MELBY STREET	6700	40 MPH	Local-Urban													
Feature Under 2014 USH 53	34500	70 MPH	Principal Arterial													
Region Contact: Adam Hetrick (Area Code) Telephone Number(s): 715-836-2855 Email: adam.hetrick@dot.wi.gov		Consultant Contact: (Area Code) Telephone Number(s): Email:														

Work To Be Performed

Field Information Required Item Number (see Pages 2-4)

- ☐ A. Structural Repair 1-3, 22
☒ B. Overlay 1-3, 10-22, 26-28, 32, 34
 ☐ Concrete Overlay ☐ Asphalt Overlay
 ☐ Polymer Modified Asphalt Overlay ☒ Thin Bonded Polymer Overlay
 ☐ Other: _____
☐ C. New Bearings 3, 8, 9, 22
☐ D. New Railings 15-17, 20-23
☒ E. Curb and Sidewalk Repair 2, 3, 16, 22, 23
☐ F. Abutment Repair 2, 3, 12, 16
☐ G. Pier Repair 2, 3, 12, 16
☐ H. New Deck 1-6, 9, 10, 13-28, 32-34
☐ I. Widening 1-28, 30, 32-35
☐ J. Joint Repair 2, 3, 8, 16, 19, 22
☐ K. Surface Repair 2, 3, 22
☐ L. Raising Bridge 3, 6, 9, 16, 20-24
☐ M. Slope Stabilization 1-3, 30
☐ N. Scour Repair 1, 2 or 3, 16, 19, 21, 27, 29, 31-35
☐ O. Painting 16, 22, 24
☐ P. Other: _____

Field Information Required

If no structure number exists provide the following: Small County Map on which the location of proposed structure is shown in red and any highway relocation in green. In addition, provide Location Map of scale not less than 1" = 2000' showing the structure location and number.

- ☒ 1. Most recent inspection report, brief history of bridge construction date, and description of repairs with dates.
- ☒ 2. Outline deficient areas on existing structure plan or drawing.
- ☒ 3. Photographs of details requiring repairs or modifications, such as: bearings, x-frames, joints, etc. Photograph all deficient areas. Clearly label all photographs.
- ☐ 4. Provide proposed typical section for roadway and structure showing dimensions and cross slopes.
- ☐ 5. Survey beam seat or girder elevations at both sides of bridge at all substructure units.
- ☐ 6. Provide cross-section elevations at 10 foot intervals extending across the structure and a minimum of 100 feet beyond each end. Sections should be normal to centerline and show elevations at centerline roadway and gutter line. Take elevations along joints and at floor drains.
- ☐ 7. Show and identify starting stationing on bridge.
- ☐ 8. Record measurement, temperature of the structure, and date taken for each of the following:
 - (a) Joint opening measured normal to joint at centerline of roadway and both curb lines.
 - (b) Clearance between girder ends at piers.
 - (c) Distance from front face of abutment backwall to closest point of girder end measured parallel to girder.
 - (d) Temperature of structure determined by averaging top and under deck (if accessible) readings.
- ☐ 9. Fixed and expansion bearings - condition and orientation.
- ☒ 10. Number and width of proposed pours including construction staging sequence.
- ☒ 11. Location of existing construction joints in the deck.
- ☒ 12. Estimated Quantities:

Preparation, Decks, Type 1	Sq. Yd. <u>0</u>	
Preparation, Decks, Type 2	Sq. Yd. <u>0</u>	
Full Depth Deck Repair	Sq. Yd. <u>0</u>	Galvanic Anodes? <u>NO</u>
Concrete Surface Repair Superstructure	Sq. Ft. <u>0</u>	Galvanic Anodes? <u>NO</u>
Concrete Surface Repair Substructure	Sq. Ft. <u>0</u>	Galvanic Anodes? <u>NO</u>
Curb Repair	LF. <u>0</u>	Galvanic Anodes? <u>NO</u>

☒ 13. Sufficiency number: 98.7 (obtain from HSI Bridge Inventory System)

☒ 14. Appraisal and Condition Rating

	Deck Condition	Superstructure Condition	Substructure Condition	Load Capacity Appraisal	Structural EVAL Appraisal
Current	6	7	7	5	7

☒ 15. Load Ratings

	Inventory	Operational
Current Calculated Date: 6/4/2013	HS20	HS38
After Completed by Bridge Designer		

- ☒ 16. Utilities on/near Structure. (WisDOT policy is to avoid placing utilities on the structure.)

☐ Yes ☒ No

Type	Owner and Contact Information	Size	Opening at Abutment	Weight	Pressure

- ☒ 17. Is existing bridge railing deficient?

☐ Yes ☒ No If Yes – Replacement Rail Type:

- ☒ 18. Drains to be:

☐ Raised ☐ Closed ☐ Downspouted ☐ New

- ☒ 19. Traffic maintained on bridge during work?

☒ Yes ☐ No If Yes – Include sketches

- ☒ 20. Will guard rail be attached?

☐ Yes ☒ No If Yes – Which corners? Existing guardrail to remain at all corners.

- ☒ 21. Will work to be performed eliminate all deficiencies?

☒ Yes ☐ No If No – Explain:

- ☒ 22. Hazardous waste (asbestos) to be removed?

☐ Yes ☒ No If Yes – Explain:

- ☒ 23. Wing location(s) for surface drain anchors: NE and SE

- ☒ 24. Painting?

☐ Yes ☒ No If Yes – Explain on Page 4

(all, part, railing, color system, containment, bid items)

- ☐ 25. Desired roadway width: (new deck / widening) _____ Ft.

Desired sidewalk clear width: Left: _____ Ft. Right: _____ Ft.

- ☒ 26. Maximum increase in grade line elevation 3/8 In.

- ☒ 27. Benchmark description to be shown

- ☒ 28. Desired final cross slopes on bridge 0.02 Ft./Ft.

- ☐ 29. Underwater Inspection Report including:

- Streambed Cross Section With Pier, Footing and Seal Elevations
- Pier Elevation Drawings
- Pier Layout
- Hydrographic Survey

- ☐ 30. Slope stabilization, provide:

Type: _____ Quantity: _____ CY.

Slope: _____ Ft./Ft. Fill: _____ CY.

- ☐ 31. Preliminary layout of grout bags or proposed scour repair.

C.I.P. Articulated Mats (for Scour) _____ CY.

Grout Bags (for Scour) _____ CY.

Heavy Riprap _____ CY.

Extra Heavy Riprap _____ CY.

- ☒ 32. Report submitted with Preliminary Plan requires **no** CADD file submittal (*See ESubmittal instructions*).
- ☐ 33. Report submitted for development of Preliminary Plan to structure design engineer requires CADD file (if available) submittal and Report submittal to Soils Engineer if project involves foundation modifications.
- ☒ 34. Coordinate with structure design engineer **before** going into the field if existing structure has no available plans, if staged construction is planned, or if there are adjoining/adjacent structures that will remain in place.
- ☐ 35. If project involves substructure widening coordinate with structure and/or hydraulic design engineer to determine if information on the separation and/or stream crossing SSR will be required.

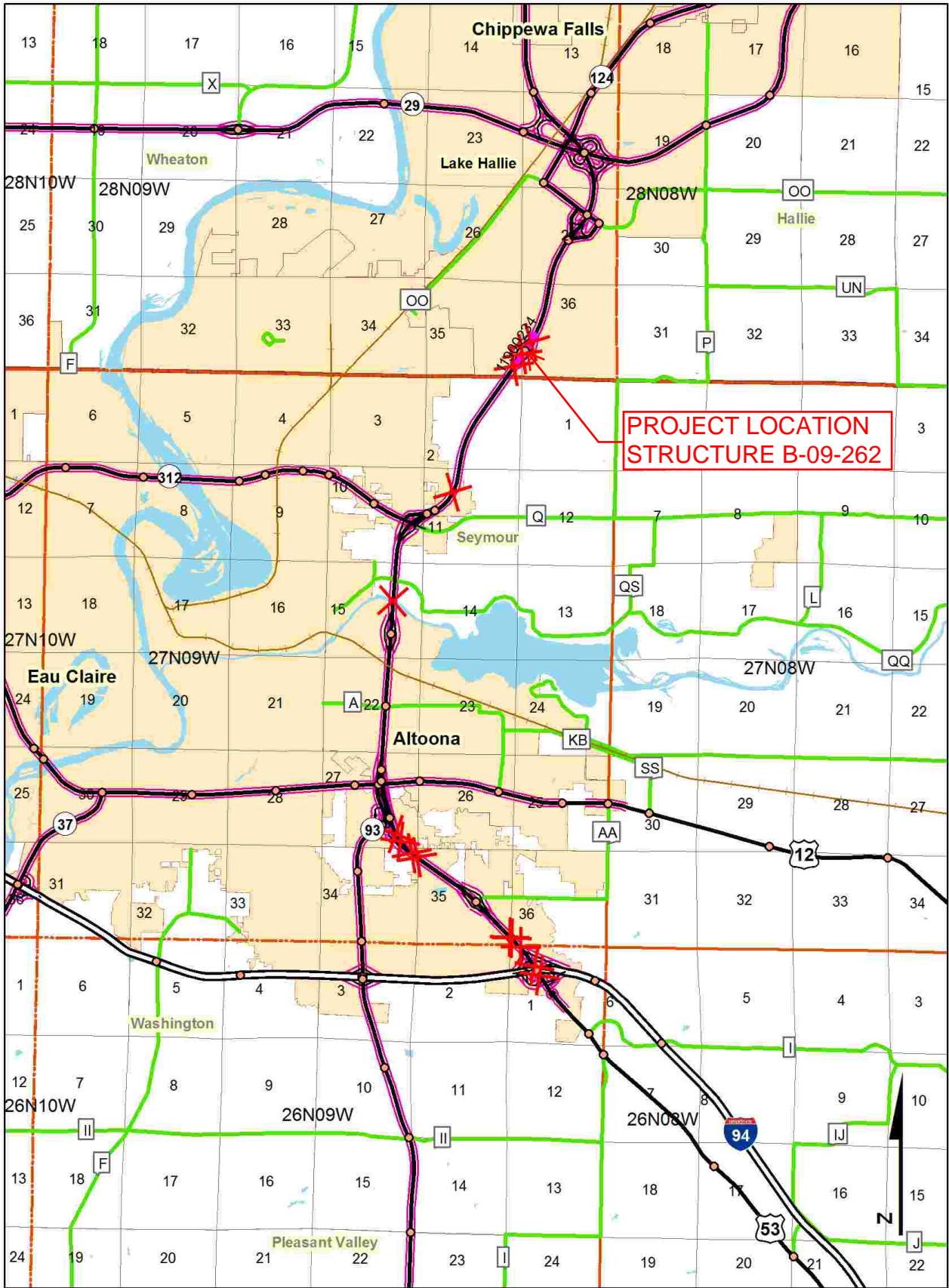
Additional Information

Elaborate on other concerns such as: DNR, Local, Utility Conflicts, Aesthetics, Railing Type and Staged Construction.

Please be as detailed and specific as possible.

- 1.) Structure built in 2003. No repairs since construction. See attached Bridge Inspection Report.
- 2.) Deficient areas to be determined in the field by the engineer. See attached Bridge Inspection Report. A Polymer Overlay is proposed because of deficiency over the entire structure due to poor bridge deck surface. The deck has transverse cracks at the negative moment area and diagonal / longitudinal cracks with efflorescence at the abutments (Approximately 5%) and has two spalls in the SE corner. The deck has transverse cracks at the pier and diagonal cracks at the ends. The roadway approach joint is failed and settled at the median. A Polymer Overlay is also proposed for the sidewalk on the bridge.
- 3.) See attached photographs.
- 10.) This work will be constructed half at a time under traffic using single lane closures during non-peak hours with night work. All lanes will be opened to traffic daily.
- 11.) See asbuilt plans.
- 16.) No utilities on or near structure. No conflicts anticipated.
- 18.) Existing drains on the bridge deck to remain.
- 19.) This work will be constructed half at a time under traffic using single lane closures during non-peak hours with night work. All lanes will be opened to traffic daily.
- 22.) See attached Asbestos Inspection Report. No asbestos-containing material was found.
- 27.) To be determined.
- 32.) See preliminary plans.

CDR Map

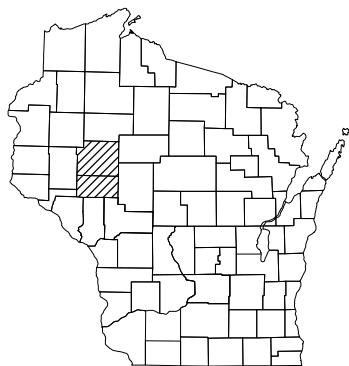


1190-02-64

EAU CLAIRE / CHIPPEWA

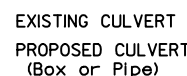
Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS =

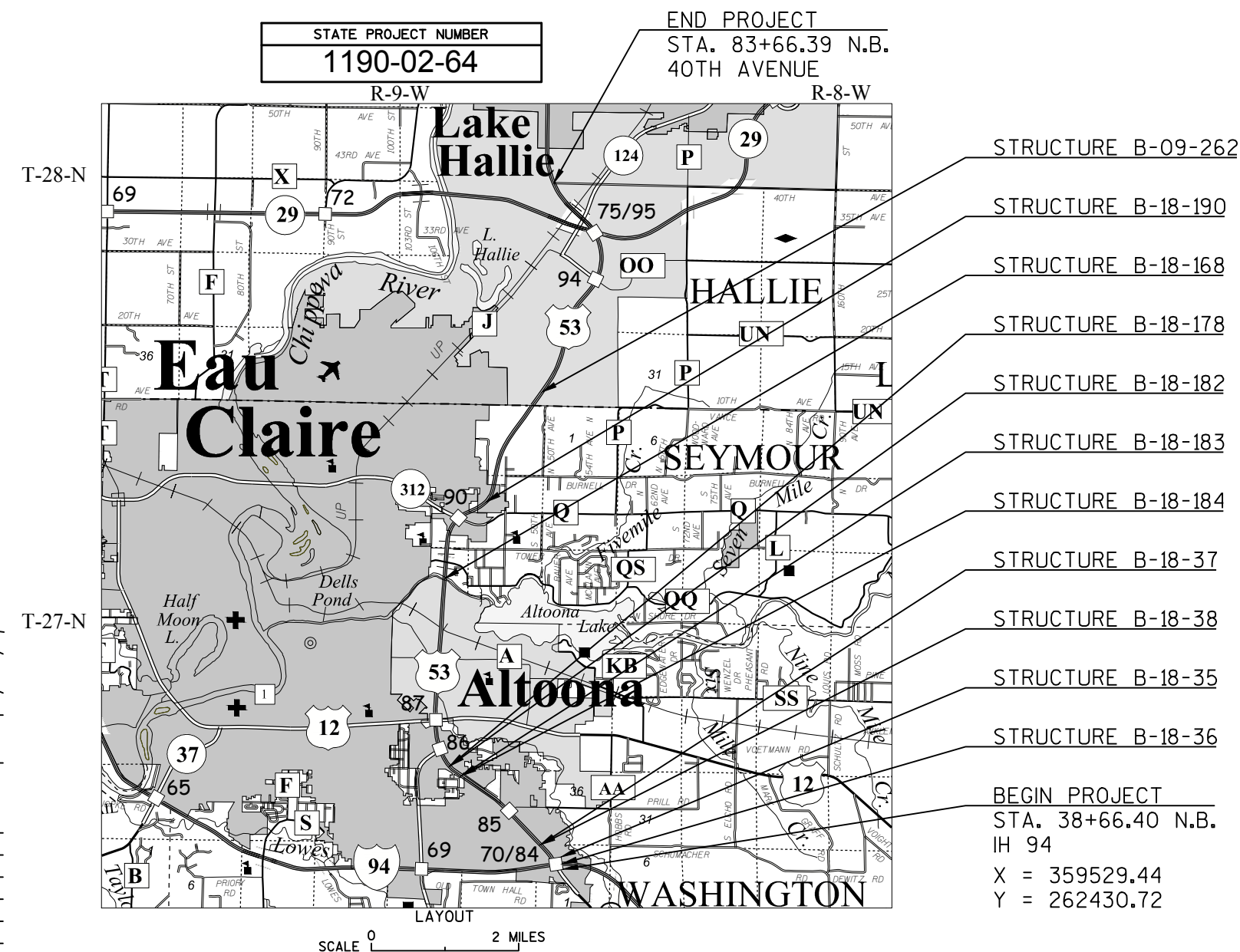
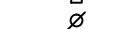


A.A.D.T.	=
A.A.D.T.	=
D.H.V.	=
D.D.	=
T.	=
DESIGN SPEED	=
ESALS	=

PLAN
CORPORATE LIMITS
PROPERTY LINE
LOT LINE
LIMITED HIGHWAY EASEMENT
EXISTING RIGHT OF WAY
PROPOSED OR NEW R/W LINE



TELEPHONE POLE



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, EAU CLAIRE COUNTY, NAD83 (1991), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1190-02-64		

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	_____ WISDOT _____
Designer	_____ ADAM HETRICK _____
Project Manager	_____ DAVID KOEPP _____
Regional Examiner	_____ REGIONAL EXAMINER _____
Regional Supervisor	_____ TIMOTHY MASON _____
APPROVED FOR THE DEPARTMENT	
DATE: _____	_____ (Signature) _____

Melby St



Exit Street View

1

WRONG
WAY

© 2015 Google

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Google earth

44°51'40.89" N 91°25'36.12" W elev 930 ft eye alt 946 ft

[Report a problem](#)

Melby St



Exit Street View



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Google earth

44°51'41.49" N 91°25'37.10" W elev 930 ft eye alt 943 ft

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Melby St



Exit Street View



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Google earth

44°51'41.39" N 91°25'37.35" W elev 929 ft eye alt 941 ft

Melby St



Exit Street View



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Google earth

44°51'40.83" N 91°25'35.80" W elev 920 ft eye alt 930 ft

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ONLY

Melby St



Exit Street View



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Google earth

44°51'41.62" N 91°25'36.60" W elev 934 ft eye alt 938 ft

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Exit Street View



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44°51'40.54" N 91°25'34.69" W elev 929 ft eye alt 937 ft

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Exit Street View



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44°51'41.04" N 91°25'35.83" W elev 927 ft eye alt 935 ft

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Exit Street View



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44°51'42.06" N 91°25'38.09" W elev 924 ft eye alt 930 ft

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Melby St



Exit Street View



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Google earth

44°51'42.26" N 91°25'38.95" W elev 927 ft eye alt 933 ft

[Report a problem](#)



route: 053N county: CHIPPEWA date: 08/13/2013 plm: 070.447

Lat: 44.86018488 Long: -91.42775916 Elev: 822.37 ft.

\\doteauplog1p\photolog\Rg5\053N_R5_2013\Front\Dir_073\F_07347.jpg

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route: 053S county: CHIPPEWA date: 08/14/2013 plm: 132.763

Lat: 44.86264524 Long: -91.42598169 Elev: 817.98 ft.

\\doteauplog1p\photolog\Rg5\053S_R5_2013\Front\Dir_135\F_13504.jpg

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**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

**Inspection Report for
B-09-262**

**MELBY STREET over USH 53
May 21,2015**



Type	Prior	Frequency (mos)	Performed
Routine	05-21-15	24	X
SI&A	05-31-13	48	

Latitude	44°51'41.59"N	Owner	STATE HIGHWAY DEPT
Longitude	91°25'38.03"W	Maintainer	STATE HIGHWAY DEPT

Time Log

Team members

Hours	Minutes	
1	10	

	Name	Number	Signature	Date
Inspector	Haig, Gregory	5014	Completed by HSI System Account(HSI)	
Reviewer				

BRIDGE INSPECTION REPORT
Wisconsin Department of Transportation
DT2007 2003 s.84.17 Wis. Stats.

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Identification & Location

Feature On: MELBY STREET	Section Town Range: S36 T28N R09W	Structure Number: B-09-262
Feature Under: USH 53	County: CHIPPEWA(09)	
Location USH 53	Municipality: TOWN-HALLIE(09028)	Structure Name:

Geometry

measurements in feet, except where noted

Approach Roadway Width: 45	Bridge Roadway Width: 57.7	Total Length: 246.1
Approach Pavement Width: 36	Deck Width: 65.0	Deck Area (sq ft): 15996

Traffic

	Lanes	ADT	ADT year	Traffic Pattern
On	3	6700	2014	TWO WAY TRAFFIC
Under	4	34500	2014	TWO WAY TRAFFIC

Capacity

Load Rating

Inventory rating: HS20	Overburden depth (in): 0.0	Last rating date: 06-04-13	Controlling: INTERIOR DECK GIRDER Fatigue
Operating rating: HS38	Deck surface material: CONCRETE	Re-rate for capacity (Y/N):	Control location: SPAN 1
Posting:	Re-rate notes:		

Hydraulic

Classification

Scour Critical Code(113): (N) NO WATERWAY	Q100 (ft3/sec): 0	
High water elevation (ft): 0.0	Velocity (ft/sec): 0.0	Sufficiency #: 98.7

Span(s)

Span #	Material	Configuration	Depth (in)	Length (ft)	Main
1	CONT PREST CONC	DECK GIRDER	54	116.7	
2	CONT PREST CONC	DECK GIRDER	54	125.7	Y

Expansion joint(s)

Temperature:

File:	New:
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Vertical Clearance

	Measurement file (ft)	File Date	Measurement new (ft)
Highway Minimum Under Cardinal	17.19	25-Mar-2002	
Highway Minimum Under Non-Cardinal	18.57	25-Mar-2002	
Highway Minimum On			
Railroad Minimum Under			

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Structure No.: **B-09-262**

Elements

Chk	Element	Defect	Description	UOM	Total	Quantity in Condition State			
						1	2	3	4
X	12		Reinforced Concrete Deck	SF	16,481	16,371	110	0	0
		1130	Cracking (RC) Cracks with efflorescence in the soffit Approximately 9 at each abutment.	SF		0	110	0	0
		8000	Wearing Surface (Bare)	SF	16,481	15,974	500	7	0
X	109		Prestressed Concrete Open Girder	LF	2,430	2,430	0	0	0
			Longitudinal cracks at girder 1 at west abutment, girders 1 and 10 at east abutment near top of web. Diagonal crack at girder 6 at west abutment - did not see in 2011 or 2015						
			Reinforced Concrete Column	EA	2	2	0	0	0
			Couple horizontal cracks around both. very minor						
X	205		Reinforced Concrete Abutment	LF	134	110	24	0	0
X	215		Reinforced Concrete Abutment	LF	134	110	24	0	0
X	234		Reinforced Concrete Cap	LF	60	59	1	0	0
X	331		Reinforced Concrete Bridge Rail	LF	492	392	100	0	0
X	8400		Cracking (RC)	LF		0	100	0	0
			Vertical crack at center.						
X	331		Reinforced Concrete Bridge Rail	LF	492	392	100	0	0
X	8400		Cracking (RC)	LF		0	100	0	0
			Normal cracking throughout.						
X	8400		Integral Wingwall	EA	4	4	0	0	0
			Minor washing around both north wings. Major washing around NE wing.						

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Structure No.: **B-09-262**

Assessments

Chk	Element	Defect	Description	UOM	Total	Quantity in Condition State			
						1	2	3	4
X	9004		Drainage - Deck Major washout at NE corner with loss of fill in the approach. County was notified and is being repaired.	EA	2	0	0	0	2
X	9007		Median cracks at neg moment areas - settlement of ends	EA	2	1	1	0	0
X	9043		Slope Protection- Crushed Aggregate with Bit. very weedy needs to be sprayed. Very loose.	EA	2	0	2	0	0
X	9167		Steel Diaphragm	EA	36	36	0	0	0
X	9322		Approach Roadway - Concrete (non-structural) Approach joint failed. Settled at median 2".	EA	2	0	2	0	0
X	9335		Decorative Rail Coating is peeling off the railing.	EA	2	0	2	0	0

NBI Ratings

	File	New
Deck	6	6
Superstructure	7	7
Substructure	7	7
Culvert	N	N
Channel	N	N
Waterway	N	N

Structure Specific Notes

Inspection Specific Notes

Inspector Site-Specific Safety Considerations

Structure Inspection Procedures

Special Requirements

	Chk	Comments
Traffic Control		
Access Equipment		
Other		

Construction History

Year	Work Performed	FOS id
2003	NEW STRUCTURE	1190-00-80

Maintenance Items History

Item	Recommended by	Status	Status change	Year completed
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BRIDGE INSPECTION REPORT
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Structure No.: **B-09-262**

Maintenance Items

Item	Priority	Recommended by	Status	Status change
Drainage - Repair Washouts / Erosion	CRITICAL	Haig, Gregory (5014)	IDENTIFIED	05/26/15
To be repaired immediately. County is already on scene.				
IMP-Polymer Modified Overlay		Haig, Gregory (5014)	IDENTIFIED	05/26/15

Routine

Document Comment/Description

Soffit cracks and efflorescence on abutment diaphragm



Routine
Document Comment/Description

Cracks in West abutment



Routine

Document Comment/Description

Cracks with efflorescence at west abutment.



Routine
Document Comment/Description

Washout at NE corner.



Routine
Document Comment/Description

Washout at NE corner. Goes about 15-20 ft. under approach.



Routine

Document Comment/Description

Spalls and crack at SE corner.



Routine
Document Comment/Description
Scaling along sidewalk



Routine
Document Comment/Description

Failing approach at east end.



Wisconsin Dept. of Transportation
Structure Inventory Data

Bridge B090262

Structure No.: B090262	Municipality: TOWN- HALLIE (09028)	Section:	Town:	Range:	Maintenance Agency: STATE HIGHWAY DEPT	Owner: STATE HIGHWAY DEPT
Replaced Structure No.:	Historical Sig.: 5	Latitude: 445141. 59	Longitude: 912538.03	County: CHIPPEWA (09)	District: 6	

ABUTMENT DATA (CARDINAL)

1. Abutment Type: SILL/SEMI EXP/RECT
2. Pile Type: STEEL
3. Pile Size: 305 MM (12")
4. Slope Protection Type: STAB CR STONE
5. Rdwy. Width: 57.7 ft
6. Deck Width: 65.0 ft
7. Wing Type: PARALLEL TO ROADWAY

ABUTMENT DATA (NON-CARDINAL)

1. Abutment Type: SILL/SEMI EXP/RECT
2. Pile Type: STEEL
3. Pile Size: 305 MM (12")
4. Slope Protection Type: STAB CR STONE
5. Rdwy. Width: 57.7 ft
6. Deck Width: 65.0 ft
7. Wing Type: PARALLEL TO ROADWAY

GEOMETRIC DATA

1. Structure Length: 246.1 ft (Back to Back Abuts. Along Rdwy. Centerline)
2. No. Lanes On: 3
3. L. Sdk. Width On: 0.0 ft
4. R. Sdk. Width On: 6.0 ft
5. Median Type:
6. Median Width: 5.9 ft
7. Skew Angle: 0 Deg.
8. Direction Skew Angle:
9. Horizontal Curve: 0.0 Radius, ft
10. Dir.-Hor. Curve:
11. Girder Spacing: 6.6 ft
12. Height: 54.0 ft (Top Pier Footing to Top Deck or Streambed Elev. to Top Deck)
13. NBI Bridge Length Met: true

APPROACH DATA

1. Appr. Pavement Width: 36 ft
2. Rt. Shoulder Width: 4 ft
3. Lt. Shoulder Width: 5 ft
4. Total Width (Sum Above): 45 ft
5. Guardrail Termination: 1
6. Guardrail Adequacy: 1
7. Railing Attachment Type:
8. Railing Design Year: 1965 AASHO
9. Left Outer Railing Type: SLOPED FACE PARAPET LF (91)
10. Right Outer Railing Type: TYPE A ROADWAY - STEEL (1)
11. Left Inner Railing Type:
12. Right Inner Railing Type:

CAPACITY DATA

1. Design MS: HS20
2. Inventory MS: HS24.4
3. Operating MS: HS57.8
4. Max. Veh. Wt.: 250 kips
5. Load Rating Basis.: LFR
6. Load Governing Member: DECK GIRDER
7. Deck Composition:
8a. Deck Membrane:
8b. Deck Surface: CONCRETE

HYDRAULIC DATA

1. Design Flood Frequency: 0 yrs
2. Design Discharge: 0 cu-ft/s
3. Max. Velocity: 0.0 ft/s
4. Drainage Area: 0.0 sq. ft
5. High Water Elev.: 0.0 ft
6. Scour Critical Code: N
7. Scour Calculated?: false

STRUCTURE SERVICE DATA

1. Hwy. On Detour Length: 3 ft
2. Type Service On: HIGHWAY
3. Type Service Under: HIGHWAY

APPRAISAL UPDATE

1. Load Capacity: 5-LEGAL LOAD STRESS NOT EXCEEDED
2. Geom. On: 9-COND EXCEED DESIRABLE CRITERIA
3. Geom. Under: 6-COND EQUAL TO MIN CRITERIA
4. Appr. Align: 8-COND EQUAL DESIRABLE CRITERIA
5. Horiz. Align:
6. Vert. Align:

PLANNING DATA

1. Functional Classification: LOCAL-URBAN (19)
2. ADT: 2250
3. ADT-Year: 2004
4. Truck ADT %: 0
5. Future ADT: 3700
6. Future ADT-Year: 2024

CONDITION DATA

Deck: 6	SuperStructure: 7	SubStructure: 7	Channel: N
Culvert: N	Waterway: N		

Bridge B090262

CONSTRUCTION DATE

Project ID	Construction Contractor	Construction Designer	Construction Year	Plans Reel Number	Letting Date	Survey Received	Work Performed
1190-00-80	HOFFMAN CONST.	WESTBROOK ASSOCIATED ENGINEERS	2003	PLAN	11-Jun-2002	05-Feb-2002	NEW STRUCTURE

CLEARANCE DATE

Clearance Lane Number	Minimum Vertical	Minimum Vertical Date	Minimum Horizontal Distance	Right Minimum Lateral
	18.57	25-Mar-2002	67.5	31.5
	17.19	25-Mar-2002	77.5	25.8

Left Minimum Lateral	Railroad Right Minimum Lateral	Railroad Left Minimum Lateral	Railroad Vertical Distance	Railroad Horizontal Distance
12.0				
27.9				

ROUTE DATE

Number	Direction	Type	Structure Route On / Under	Structure Route Cardinal / NonCardinal
	E		O	C
053	N		U	C
053	S		U	N

Number	Structure Route Location	Highway Feature Name	Structure Route Local System	Highway Feature Designation
	USH 53	MELBY STREET	LRD	MAINLINE
053	MELBE ST	USH 53	USH	MAINLINE
053	MELBE ST	USH 53	USH	MAINLINE

Number	Structure Route Primary Flag	Designed National Network Flag	Structure Defense Highway Designation	Highway On Inventory Route
	Y	N	0	NON
053	Y	N	0	NHS
053	N	N	0	NHS

PIER DATE

Number	Pier Type	Piling Type	Piling Size	Pier Skew Angle	Direction of Skew
1	HAMMERHEAD	STEEL	305 MM (12")		

SPAN DATE

Number	Type	Length	Configuration	Material	Girder or Truss Height	Girder or Truss Spacing
1		116.7	DECK GIRDER	CONT PREST CONC	54.0	6.6
2		125.7	DECK GIRDER	CONT PREST CONC	54.0	6.6

EXPANSIONJOINT DATE

Number	Location	Type	Inactive Date
--------	----------	------	---------------



708 Heartland Trail, Suite 3000
Madison, WI 53717

608.826.3600 PHONE
608.826.3941 FAX

www.TRCsolutions.com

Bridge Asbestos Inspection Report

WisDOT Project ID: 1190-02-34
Structure Number: B-09-0262
Structure Name: Melby Street over USH 53
City/County: Town of Hallie, Chippewa County
Lat/Long Coordinates: 445141.59/ 912538.03
TRC Project Number: 235777.0000.0000
Date Inspected: June 22, 2015
Inspected By/License Number: Nathan Braun, All-206950

Findings:

The inspection to identify and collect samples for potential asbestos-containing material (ACM) was completed following WisDOT standard sampling procedure for bridge inspections found in FDM 21-35-45.

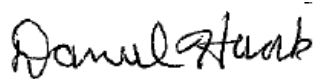
None of the materials that were identified as potentially ACM and sampled tested positive for asbestos. The work on this bridge can proceed as planned. Standard Special Provision (STSP) 107-125 should be included in the specifications.

Sample Number	Sample Description	Sample Location	Analytical Results and Method	Friable/ Non-friable or No ACM	Quantity of ACM Material
1	Concrete	Parapet	PLM, non-detect	No ACM	0
2	Concrete	Parapet	PLM, non-detect	No ACM	
3	Concrete	Parapet	PLM, non-detect	No ACM	
4	Concrete	Sidewalk	PLM, non-detect	No ACM	0
5	Concrete	Sidewalk	PLM, non-detect	No ACM	
6	Concrete	Sidewalk	PLM, non-detect	No ACM	
7	Concrete	Abutment	PLM, non-detect	No ACM	0
8	Concrete	Abutment	PLM, non-detect	No ACM	
9	Concrete	Abutment	PLM, non-detect	No ACM	
10	Concrete	Deck	PLM, non-detect	No ACM	0
11	Concrete	Deck	PLM, non-detect	No ACM	
12	Concrete	Deck	PLM, non-detect	No ACM	

Sample Number	Sample Description	Sample Location	Analytical Results and Method	Friable/ Non-friable or No ACM	Quantity of ACM Material
13	Paint	Fence	PLM, non-detect	No ACM	0
14	Paint	Fence	PLM, non-detect	No ACM	
15	Paint	Fence	PLM, non-detect	No ACM	
16	Caulk	Around fence attachment plate	PLM, non-detect	No ACM	0
17	Caulk	Around fence attachment plate	PLM, non-detect	No ACM	
18	Caulk	Around fence attachment plate	PLM, non-detect	No ACM	
19	Caulk	Parapet expansion joint	PLM, non-detect	No ACM	0
20	Caulk	Parapet expansion joint	PLM, non-detect	No ACM	
21	Caulk	Parapet expansion joint	PLM, non-detect	No ACM	
22	Concrete	Girder	PLM, non-detect	No ACM	0
23	Concrete	Girder	PLM, non-detect	No ACM	
24	Concrete	Girder	PLM, non-detect	No ACM	
25	Paint	Abutment	PLM, non-detect	No ACM	0
26	Paint	Abutment	PLM, non-detect	No ACM	
27	Paint	Abutment	PLM, non-detect	No ACM	

If you have any questions, please contact me, at (608) 826-3628.

TRC Environmental Corporation



Daniel Haak
Project Manager



Nathan Braun
Asbestos Inspector

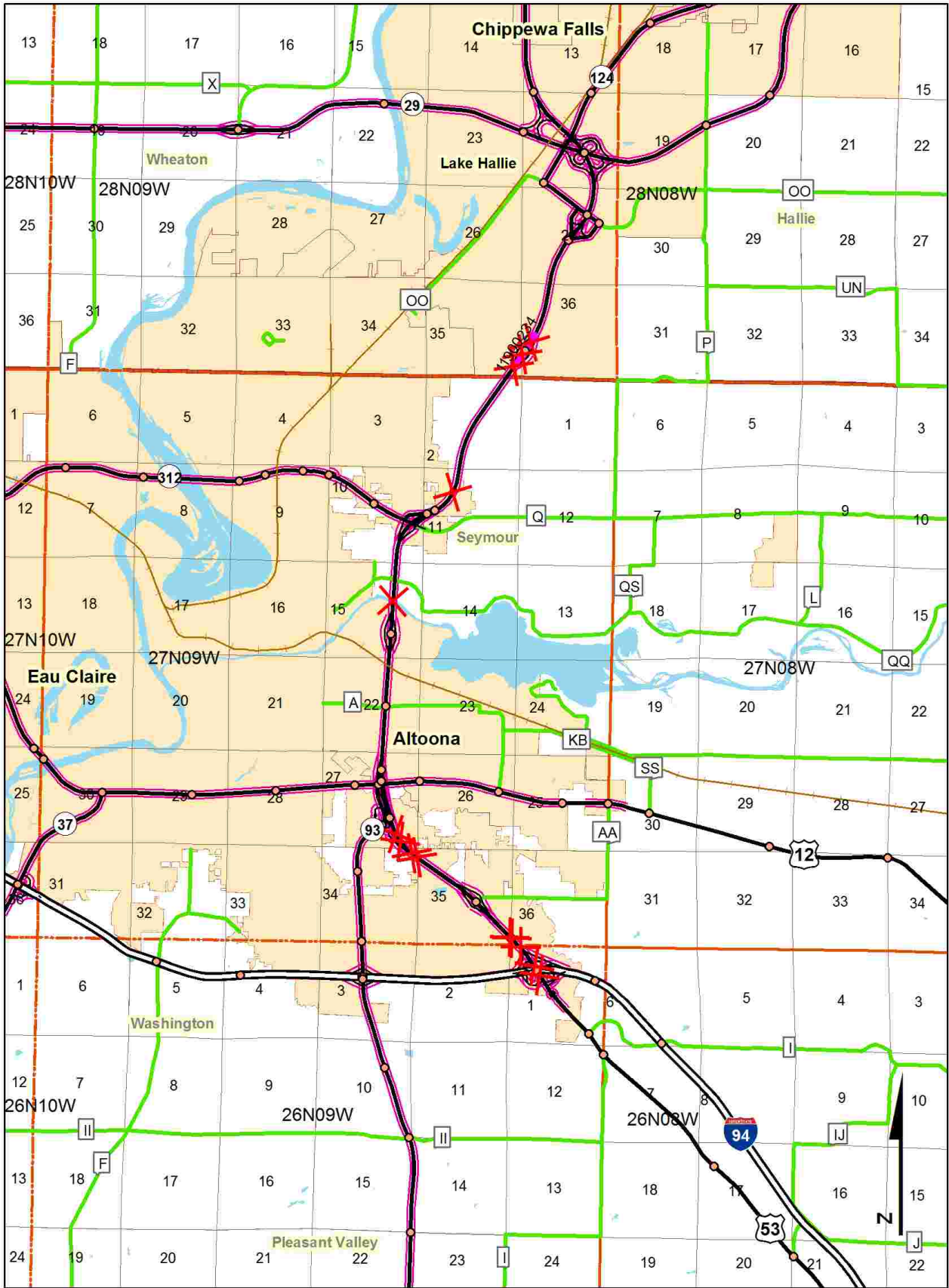
Attachments: Location Map, Photos, Laboratory Report



Report Distribution:

Recipient	Electronic (PDF) Copy	Paper Copy
BTS-ESS sharlene.tebeest@dot.wi.gov	X (via email)	X
REC amy.adrihan@dot.wi.gov ; nicholasA.schaff@dot.wi.gov	X (via email)	
Project Manager david.koepp@dot.wi.gov	X (via email)	
Other		

CDR Map



B-09-0262



Concrete on parapet



Concrete on sidewalk



Concrete and paint on
abutment



Concrete on deck



Paint on fence



Caulk around fence attachment plates



Caulk in parapet expansion joint



Concrete on girder



BULK ASBESTOS ANALYSIS REPORT

CLIENT: Wisconsin Department of Transportation

Lab Log #: 0046145
Project #: 235777.0000.0000
Date Received: 06/24/2015
Date Analyzed: 06/25/2015

Site: DOT Bridge Inspection, B-9-262

POLARIZED LIGHT MICROSCOPY by EPA 600/R-93/116

Sample No.	Color	Homogenous	Multi-Layered	Layer No.	Other Matrix Materials	Asbestos %	Asbestos Type
B-9-262 (1)	Grey	Yes	No	--	---	ND	None
B-9-262 (2)	Grey	Yes	No	--	---	ND	None
B-9-262 (3)	Grey	Yes	No	--	---	ND	None
B-9-262 (4)	Grey	Yes	No	--	---	ND	None
B-9-262 (5)	Grey	Yes	No	--	---	ND	None
B-9-262 (6)	Grey	Yes	No	--	---	ND	None
B-9-262 (7)	Grey	Yes	No	--	---	ND	None
B-9-262 (8)	Grey	Yes	No	--	---	ND	None
B-9-262 (9)	Grey	Yes	No	--	---	ND	None
B-9-262 (10)	Grey	Yes	No	--	---	ND	None
B-9-262 (11)	Grey	Yes	No	--	---	ND	None
B-9-262 (12)	Grey	Yes	No	--	---	ND	None
B-9-262 (13)	Black	Yes	No	--	---	ND	None
B-9-262 (14)	Black	Yes	No	--	---	ND	None
B-9-262 (15)	Black	Yes	No	--	---	ND	None
B-9-262 (16)	Grey	Yes	No	--	---	ND	None
B-9-262 (17)	Grey	Yes	No	--	---	ND	None

TRC LABORATORY ASBESTOS ANALYTICAL ACCREDITATIONS

NVLAP Lab Code 101424-0	AIHA-LAP, LLC #100122	CT #PH-0426	ME LA-0075, LB-0071	MA #AA000052	NY #10980	WV# LT000411
RI #AAL-007 TX #300354	VT #AL014538 LA#05011	VA #3333 000283	AZ #A20944	HI #L-09-004	NJ #CT004	CA #2907
CO# AL-15020	PHIL# 461	PA#68-03387				



POLARIZED LIGHT MICROSCOPY by EPA 600/R-93/116

Sample No.	Color	Homogenous	Multi-Layered	Layer No.	Other Matrix Materials	Asbestos %	Asbestos Type
B-9-262 (18)	Grey	Yes	No	--	---	ND	None
B-9-262 (19)	Grey	Yes	No	--	---	ND	None
B-9-262 (20)	Grey	Yes	No	--	---	ND	None
B-9-262 (21)	Grey	Yes	No	--	---	ND	None
B-9-262 (22)	Grey	Yes	No	--	---	ND	None
B-9-262 (23)	Grey	Yes	No	--	---	ND	None
B-9-262 (24)	Grey	Yes	No	--	---	ND	None
B-9-262 (25)	Grey	Yes	No	--	---	ND	None
B-9-262 (26)	Grey	Yes	No	--	---	ND	None
B-9-262 (27)	Grey	Yes	No	--	---	ND	None

Reporting limit- asbestos present at 1%

ND - asbestos was not detected

Trace - asbestos was observed at level of less than 1%

NA/PS - Not Analyzed / Positive Stop

SNA- Sample Not Analyzed- See Chain of Custody for details

Note: Polarized-light microscopy is not consistently reliable in detecting asbestos in floor coverings and similar non-friable organically bound materials. In those cases, EPA recommends, and certain states (e.g. NY) require, that negative results be confirmed by quantitative transmission electron microscopy.

The Laboratory at TRC follows the EPA's Interim Method for the Determination of Asbestos in Bulk Insulation (1982), and the EPA recommended Method for the Determination of Asbestos in Bulk Building Materials (EPA/600/R-93/116), July 1993, R.L. Perkins and B.W. Harvey which utilizes polarized light microscopy (PLM). Our analysts have completed an accredited course in asbestos identification. TRC's Laboratory is accredited under the National Voluntary Laboratory Accreditation Program (NVLAP), for Bulk Asbestos Fiber Analysis, NVLAP Code 18/A01, effective through June 30, 2015. TRC is an American Industrial Hygiene Association (AIHA) accredited lab for PLM effective through October 1, 2016. Asbestos content is determined by visual estimate unless otherwise indicated. Quality Control is performed in-house on at least 10% of samples and the QC data related to the samples is available upon written request from the client.

This report shall not be reproduced, except in full, without the written approval of TRC. This report must not be used by the client to claim product endorsement by NVLAP or any agency of the U.S. Government. This report relates only to the items tested.

Analyzed by: Aud Park
Amanda Parkins, Laboratory Analyst

Reviewed by: K. Williamson
Kathleen Williamson, Laboratory Manager

Date Issued
06/26/2015

TRC LABORATORY ASBESTOS ANALYTICAL ACCREDITATIONS

NVLAP Lab Code 101424-0
RI #AAL-007 TX #300354
CO# AL-15020

AIHA-LAP,LLC #I00122 CT #PH-0426
VT #AL014538 LA#05011 VA #3333 000283
PHIL# 461 PA#68-03387

ME LA-0075, LB-0071
AZ #A20944

MA #AA000052
HI #L-09-004

NY #10980 WV# LT000411
NJ #CT004 CA #2907

MAY 09 2002

INDEX OF SHEETS

- Sheet No. 1 Title
Sheet No. 2-2.73 Typical Sections and Details
Sheet No. 3-3.7 Estimate of Quantities
Sheet No. 3A-3R Miscellaneous Quantities
Sheet No. 4-4.4B Right of Way Plat
Sheet No. 5-5.36 Plan and Profile
Sheet No. 6-6.55 Standard Detail Drawings
Sheet No. 7-7.28 Sign Plates
Sheet No. 8-8.21 Structure Plans
Sheet No. 9-9.7 Computer Earthwork Data
Sheet No. 9.8-9.23 Cross Sections

TOTAL SHEETS = 520



DESIGN DESIGNATION

A.D.T. (2004)	=	25600
A.D.T. (2014)	=	29500
D.H.V. (2024)	=	33600
D.	=	50/50
T.	=	5.9
DESIGN SPEED	=	70 MPH
ESALS	=	6,453,200

CONVENTIONAL SYMBOLS

COUNTY LINE	---	COMBUSTIBLE FLUIDS	CAUTION
CORPORATE LIMITS	///	UNDERGROUND UTILITIES	— G —
PROPERTY LINE	— P.L. — 58.1	GAS	— E —
LOT LINE	---	ELECTRIC	— T —
LIMITED EASEMENT	- - - -	TELEPHONE OR TELEGRAPH	— C —
EXISTING RIGHT OF WAY	---	COMMUNICATIONS LINE	— B —
PROPOSED OR NEW R/W LINE	---	SERVICE PEDESTAL	— Ø —
SURVEY LINE	---	POWER POLE	— SAN —
SLOPE INTERCEPT	---	TELEPHONE POLE	— SS —
ORIGINAL GROUND	---	RAILROAD	— W —
MARSH OR ROCK PROFILE	---	SANITARY SEWER	---
(To be noted as such)	---	STORM SEWER	---
MARSH AREA	---	WATER	---
WOODED OR SHRUB AREA	---	EXISTING CULVERT	---
	---	PROPOSED CULVERT	---
	---	(Box or Pipe)	---
	---	CULVERT (Profile View)	---

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT

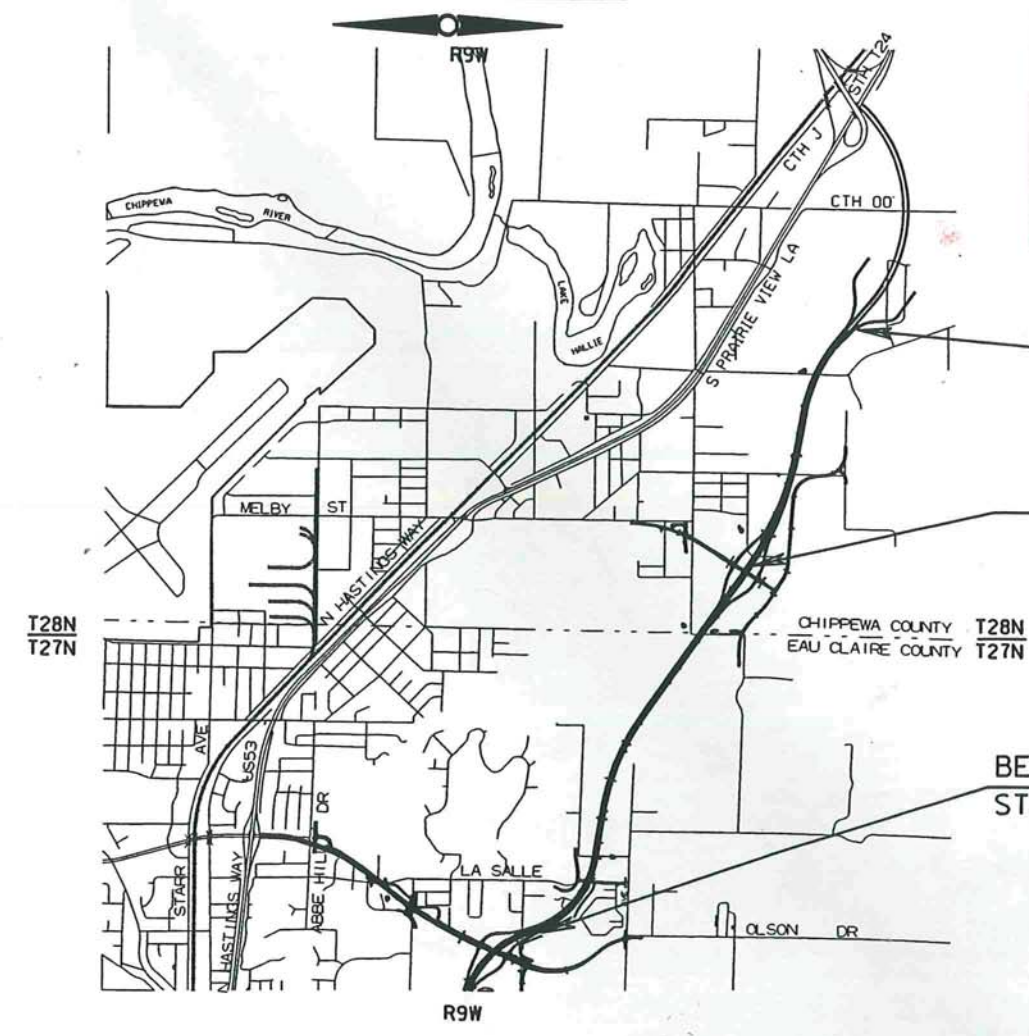
EAU CLAIRE - CHIPPEWA FALLS ROAD

LASALLE ST. - C.T.H. 00

U.S.H. 53

EAU CLAIRE / CHIPPEWA COUNTY

STATE PROJECT NUMBER
1190-00-80



END PROJECT 1190-00-80
STA. 601+02 U.S.H. 53
N 384098.044
E 1601154.911

STRUCTURE B-09-0262

BEGIN PROJECT 1190-00-80
STA. 425+00 U.S.H. 53
N 368978.142
E 1593151.725

NOT TO SCALE
SCALE 0 MI.
TOTAL NET LENGTH OF CENTERLINE = 3.334 MI.

AS BUILT PLAN

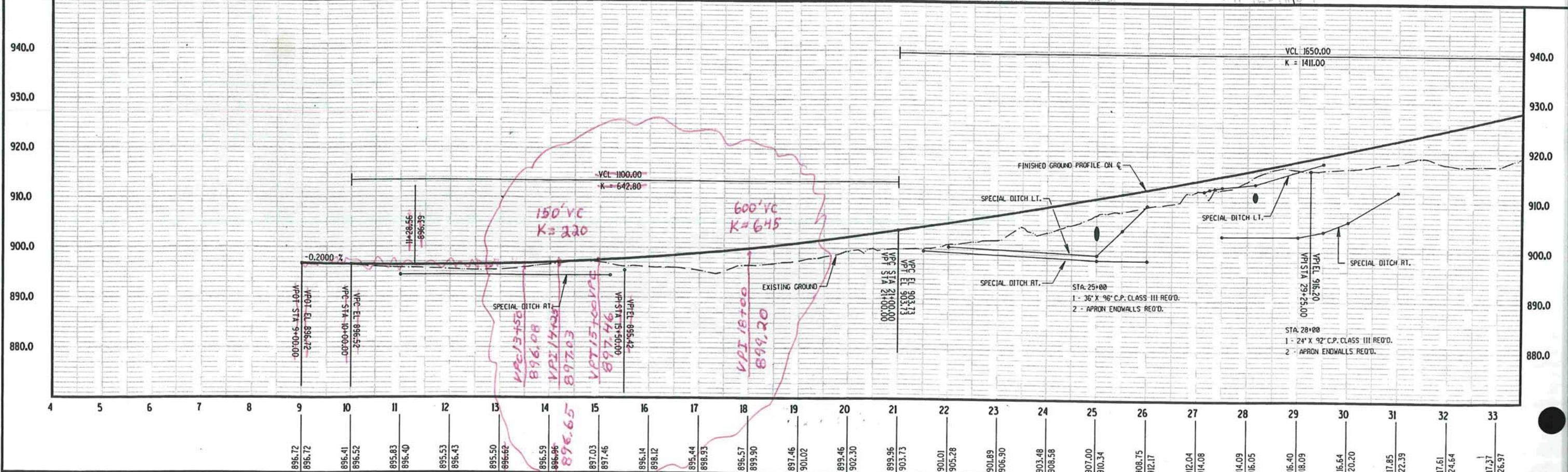
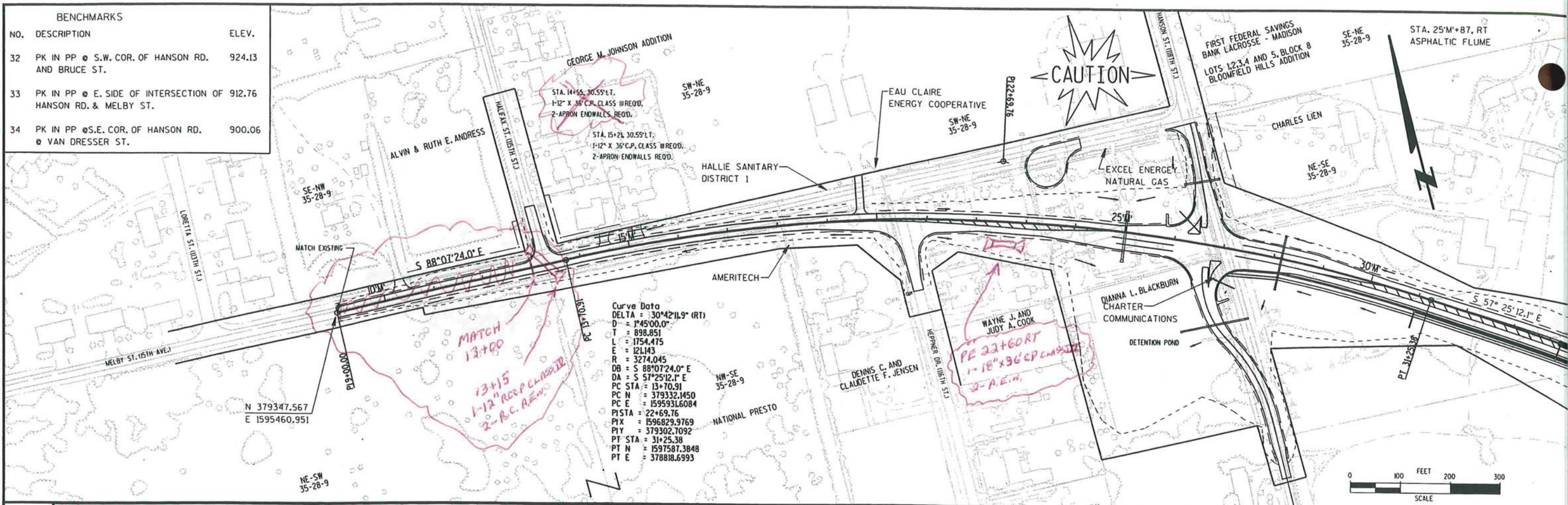
PROJECT ENGINEER JEFFREY P. SWANSON
GENERAL CONTRACTOR HOFFMAN CORST, CO.
BEGIN & END CONSTRUCTION 8/9/02-8/29/03
CONTRACT COST 8,489,610.65
C.C.O. #'S 1 THRU 8

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

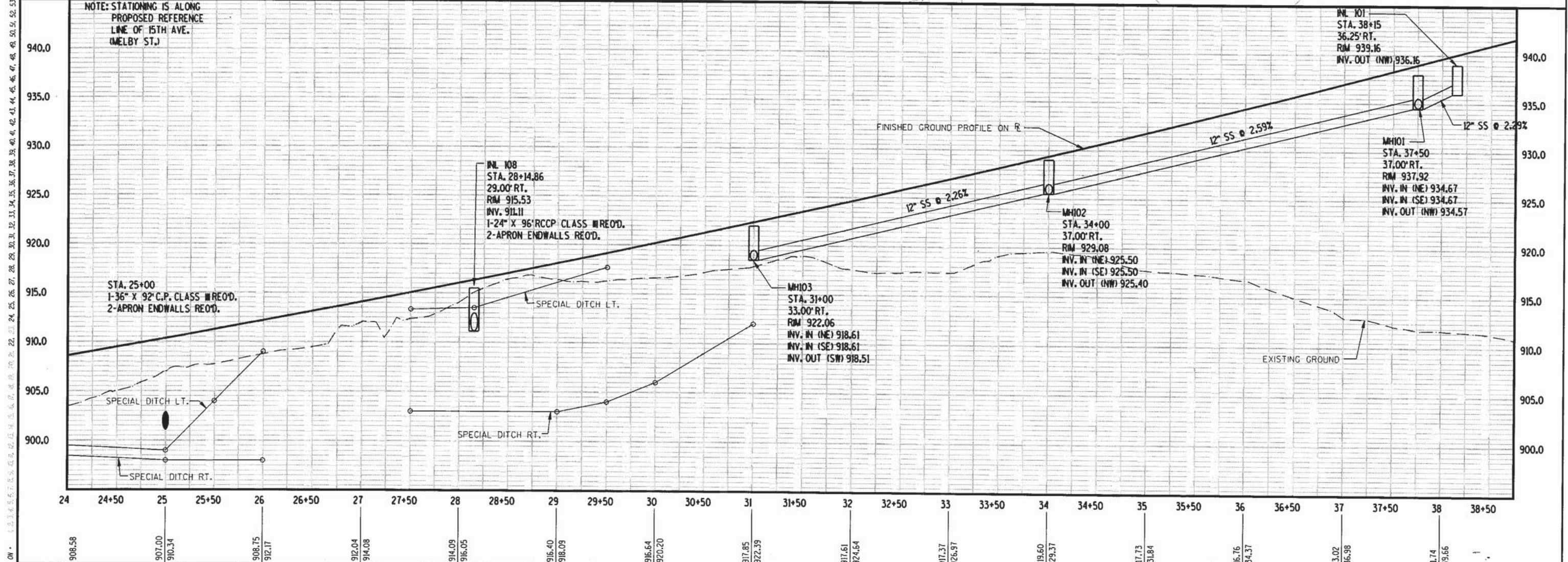
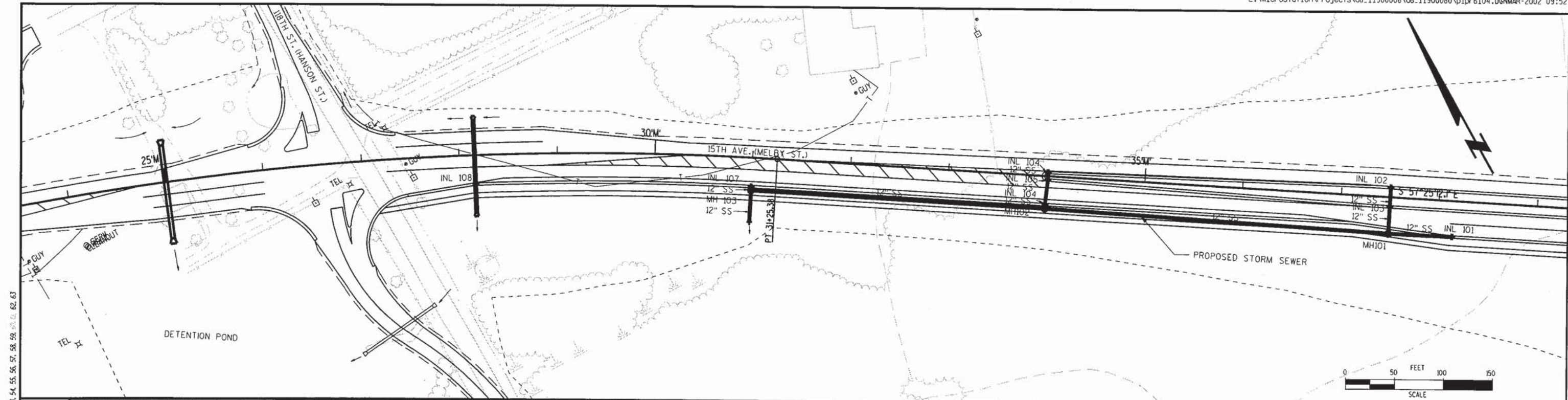
PREPARED BY
Surveyor OTO DIST. 6
Designer MIKE BERTHOLD
District Examiner SCOTT IVES
District Supervisor RICK SHERMO
Proj. Dev. Engineer LARRY JONES
C.O. Examiner C. BUJANOWSKI

APPROVED FOR DISTRICT OFFICE
DATE: 2/28/02 Michael Ostlund
(Signature)

BENCHMARKS		
NO.	DESCRIPTION	ELEV.
32	PK IN PP @ S.W. COR. OF HANSON RD. AND BRUCE ST.	924.13
33	PK IN PP @ E. SIDE OF INTERSECTION OF HANSON RD. & MELBY ST.	912.76
34	PK IN PP @ S.E. COR. OF HANSON RD. @ VAN DRESSER ST.	900.06

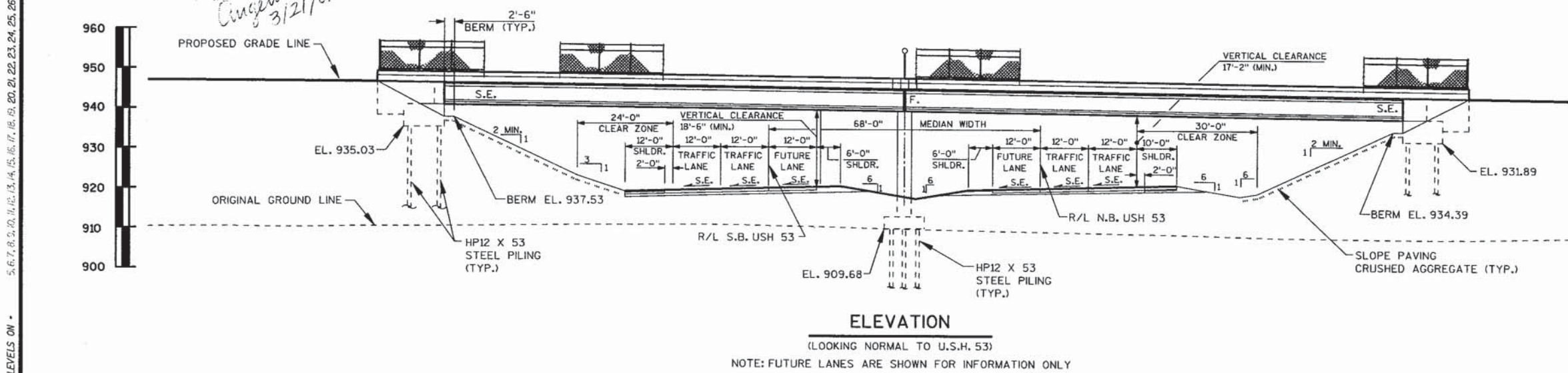
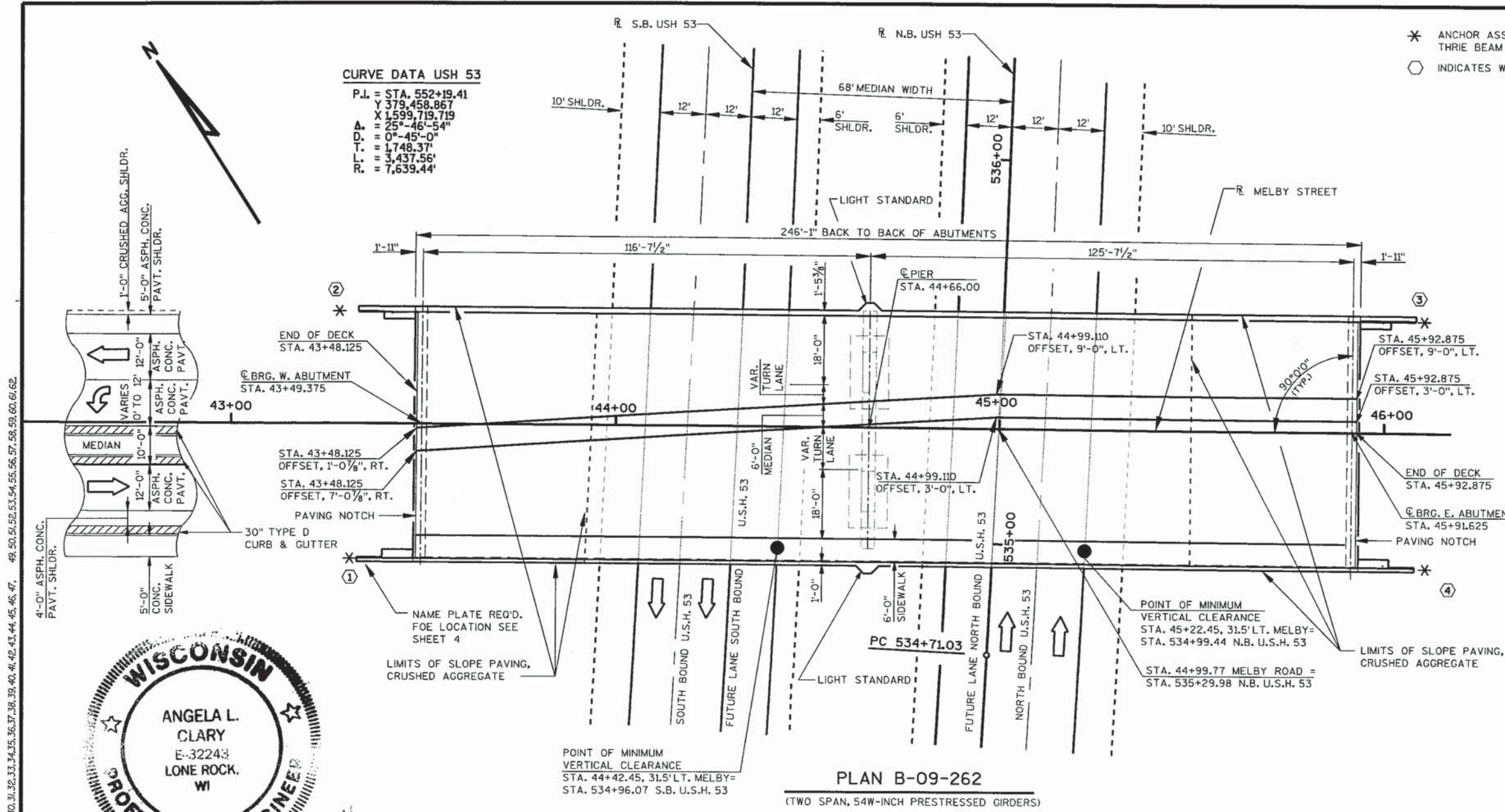


LEVELS ON + 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63



5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62

LEVELS ON



* ANCHOR ASSEMBLY FOR THREE BEAM GUARD

⬡ INDICATES WING NUMBER

1190-00-80

8.1

DESIGN DATA

LIVE LOAD:

DESIGN RATING ----- HS20

INVENTORY RATING ----- HS24

OPERATIONAL RATING ----- HS58

MAXIMUM STANDARD PERMIT VEHICLE ----- 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY, SLAB ----- f'c = 4,000 p.s.i.

ALL OTHER ----- f'c = 3,500 p.s.i.

HIGH STRENGTH BAR STEEL REINFORCEMENT ----- fy = 60,000 p.s.i.

54W INCH PRESTRESSED GIRDERS ----- f'c = 6,000 p.s.i.

CONCRETE MASONRY ----- f'c = 6,000 p.s.i.

STRANDS -0.6" DIA. WITH AN ULTIMATE TENSILE STRENGTH OF ----- fu = 270,000 p.s.i.

FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON HP12 X 53 STEEL PILING DRIVEN TO A MINIMUM BEARING VALUE OF 69.5 TONS PER PILE. ESTIMATE 65'-0" PILE LENGTHS.

PIER TO BE SUPPORTED ON HP12X53 STEEL PILING DRIVEN TO MINIMUM BEARING VALUE OF 65 TONS PER PILE. ESTIMATE 40'-0" PILE LENGTH.

TRAFFIC DATA

OVERPASS

A.D.T. (2004) ----- 2,250

A.D.T. (2024) ----- 3,700

DESIGN SPEED ----- 40 M.P.H.

UNDERPASS

A.D.T. (2004) ----- 25,600

A.D.T. (2024) ----- 32,750

DESIGN SPEED ----- 70 M.P.H.

LIST OF DRAWINGS

GENERAL PLAN	1
CROSS SECTION AND GENERAL NOTES	2
CROSS SECTION AND QUANTITIES	3
SUBSURFACE EXPLORATION	4
WEST ABUTMENT	5
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ABUTMENT DETAILS	8
PIER DETAILS	9
PIER DETAILS	10
54W-INCH PRESTRESSED GIRDER DETAIL	11
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LIGHT STANDARD DETAILS, TYPE A PARAPET	17
LIGHT STANDARD DETAILS, TYPE LF PARAPET	18
VERTICAL FACE PARAPET "A"	19
SLOPED FACE PARAPET "LF"	20
FENCE DETAILS	21

BRIDGE OFFICE CONTACT
GERRY ANDERSON
(608) 266-8488

NO.	DATE	REVISION	BY
1			

WESTBROOK ASSOCIATED ENGINEERS, INC.
619 EAST HOXIE STREET
P.O. BOX 429
SPRING GREEN, WISCONSIN 53588

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS

STRUCTURE B-09-262

MELBY STREET OVER U.S.H. 53

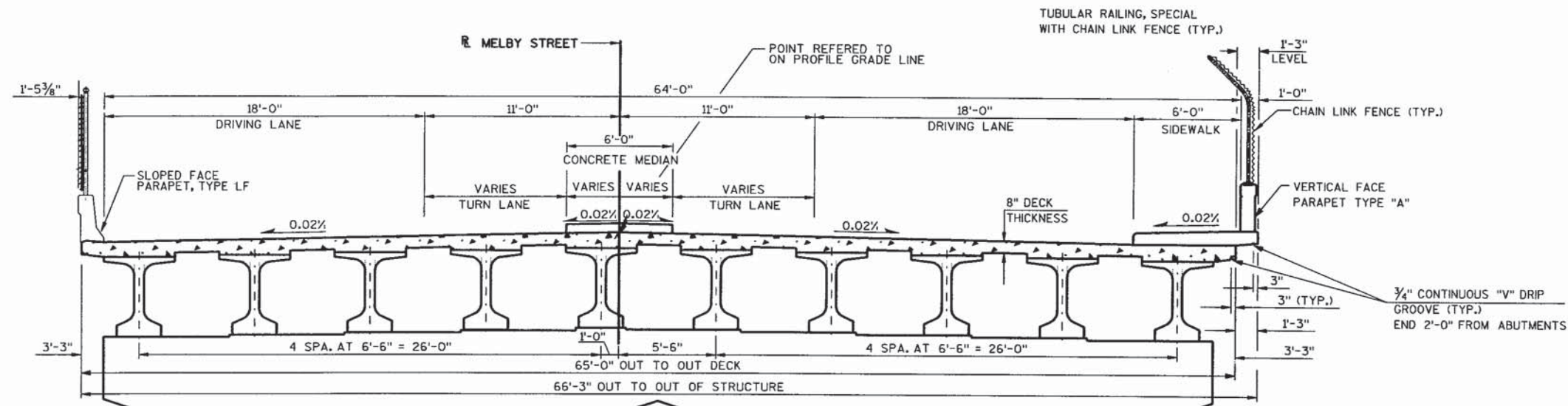
COUNTY	CHIPPewa	TOWN/CITY/VILLAGE	HALLIE
--------	----------	-------------------	--------

DESIGN SPEC.	AASHTO 1998	LOAD	HS-20	CONST. SPEC.	
--------------	-------------	------	-------	--------------	--

DESIGNED BY	ALC/JFR	DESIGN CK'D.	JJK	DRAWN BY	BXJ	PLANS CK'D.	ALC
-------------	---------	--------------	-----	----------	-----	-------------	-----

APPROVED: *Gerry Anderson* 02-25-02
CHIEF STRUCTURAL DESIGN ENGINEER DATE

GENERAL PLAN	-SHEET 1 OF 21
DATE:	



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL REINFORCING BARS ARE ENGLISH AND THE 1ST DIGIT OF A 3 DIGIT AND FIRST 2 DIGITS OF A 4 DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

FILLER SHALL CONFORM TO A.A.S.H.T.O. DESIGNATION M153, TYPE I, II, OR III. OR A.A.S.H.T.O. DESIGNATION M213.

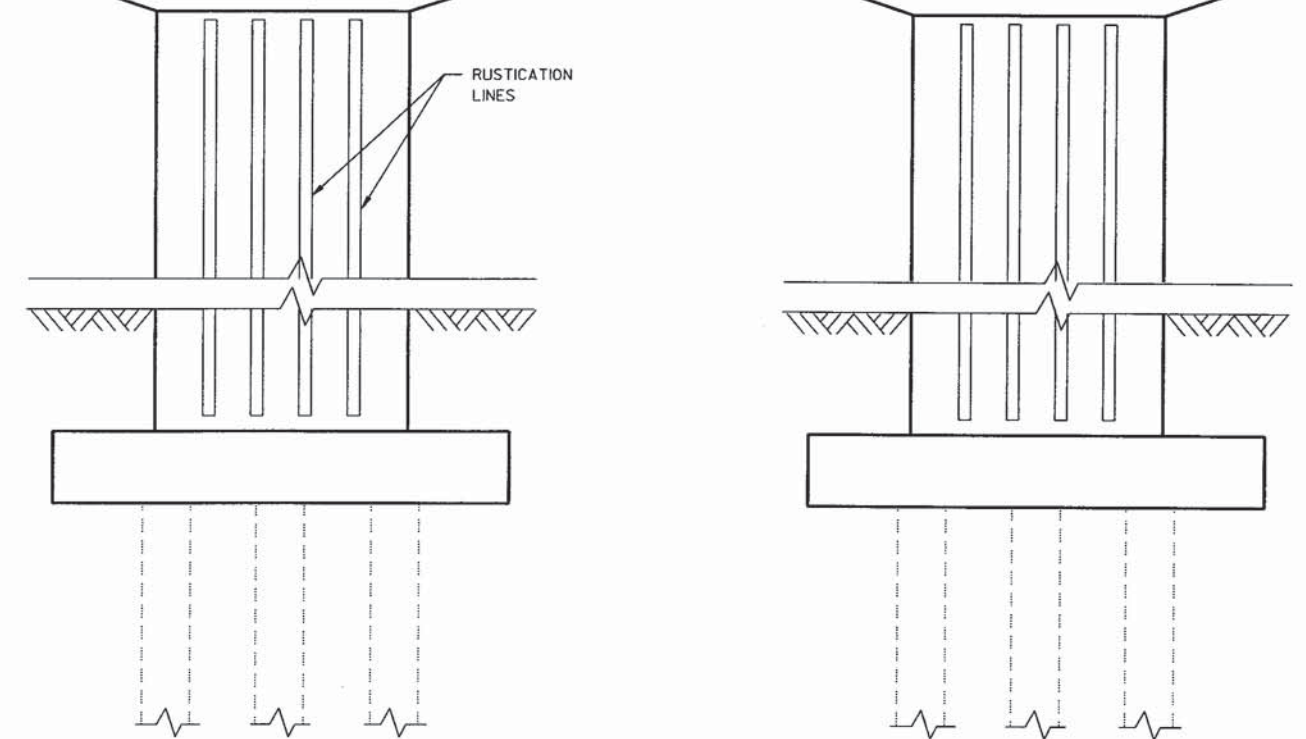
THE MINIMUM CONCRETE HAUNCH SHALL BE 2 INCHES FOR DESIGN CALCULATIONS AND THE HAUNCH CONCRETE QUANTITY IS BASED ON AN AVERAGE HAUNCH DEPTH OF 2 1/2 INCHES WHICH IS THE MAXIMUM HAUNCH QUANTITY FOR WHICH THE CONTRACTOR WILL BE PAID.

NON-LAMINATED ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.

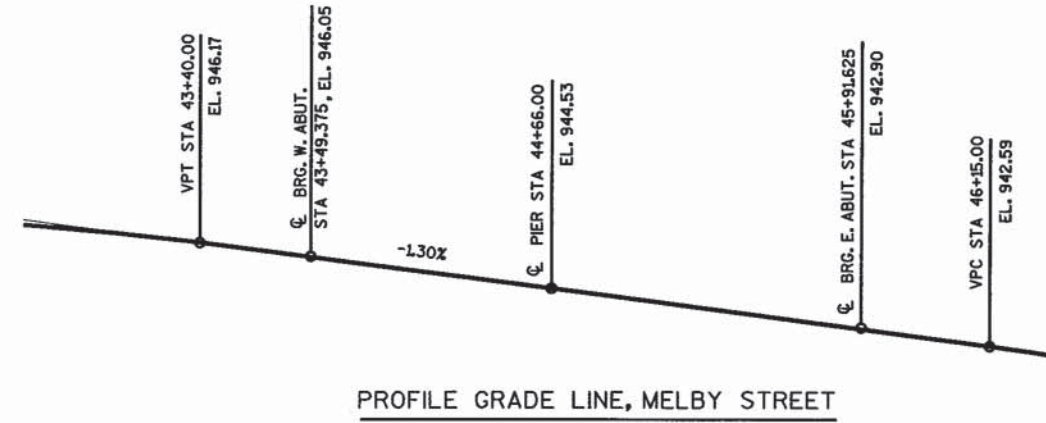
THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH SLOPE PAVING CRUSHED STONE, TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

AT THE ABUTMENTS, ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL. (SEE DETAIL)

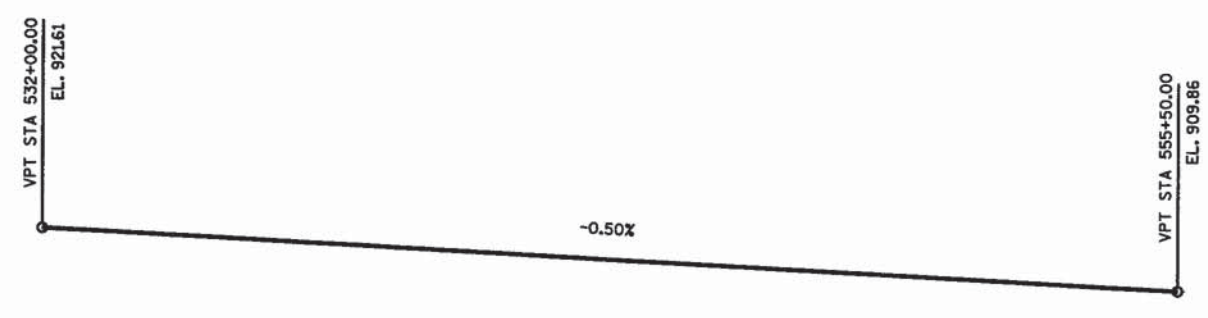
THE STRUCTURE SHALL BE PAINTED IN ACCORDANCE WITH THE SPECIAL PROVISIONS AND THE PAINTING DETAILS AS SHOWN IN THE PLANS.




TYPICAL SECTION THRU ROADWAY
(LOOKING EAST)



PROFILE GRADE LINE, MELBY STREET



PROFILE GRADE LINE, N.B. & S.B. U.S.H. 53

NO.	DATE	REVISION	BY
			
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	BXJ
PLANS CK'D.		ALC	
CROSS SECTION & GENERAL NOTES		SHEET 2 OF 21	

FILE SCALE = 1/8"=1'-0"

NOTES:

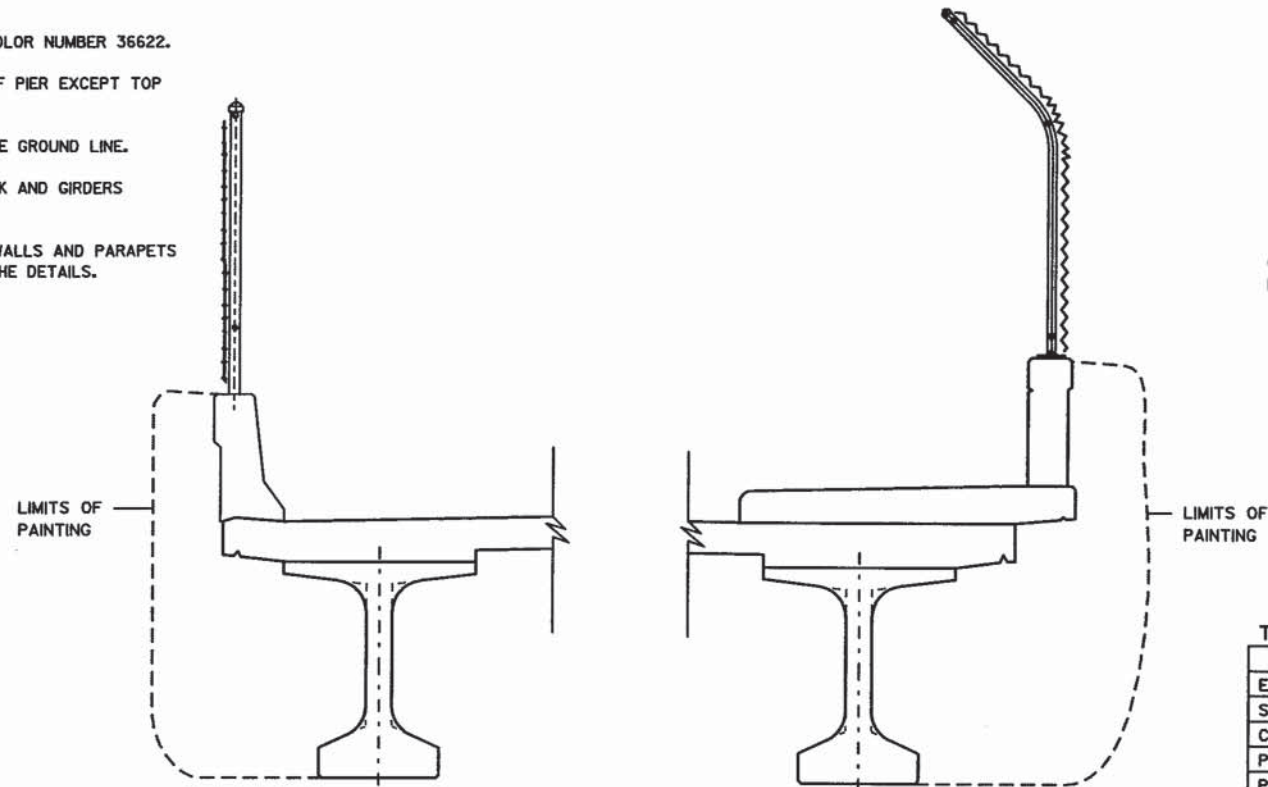
PAINT SHALL BE FEDERAL STANDARD COLOR NUMBER 36622.

PAINT ALL ABOVE GROUND SURFACES OF PIER EXCEPT TOP OF CAP.

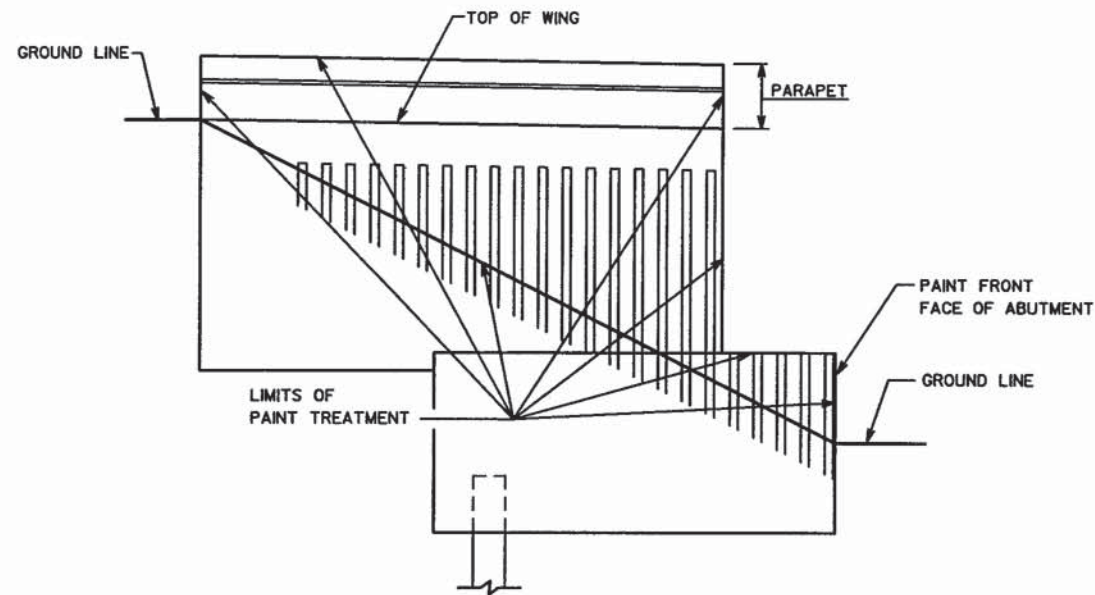
PAINT FRONT FACE OF ABUTMENT ABOVE GROUND LINE.

PAINT EXTERIOR FACE OF PARAPET, DECK AND GIRDERS AS SHOWN IN DETAILS.

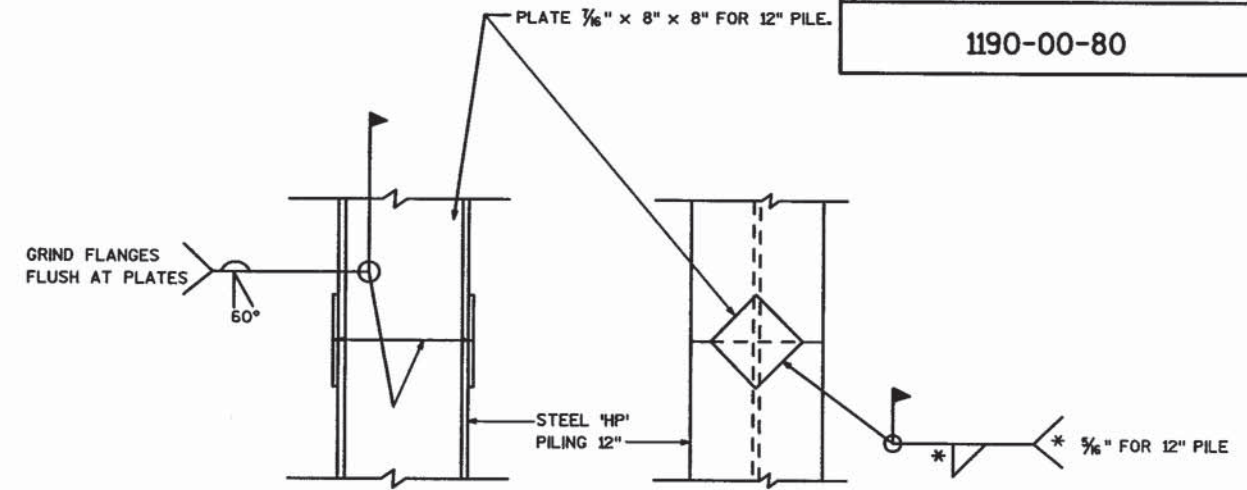
PAINT FRONT FACE OF ABUTMENT WINGWALLS AND PARAPETS ABOVE THE GROUNDLINE AS SHOWN IN THE DETAILS.



SUPERSTRUCTURE PAINTING DETAILS



ABUTMENT PAINTING DETAILS



PILE SPLICE DETAIL

TOTAL ESTIMATED QUANTITIES

BID ITEMS	UNIT	W. ABUT	PIER	E. ABUT	SUPER.	TOTAL
EXCAVATION FOR STRUCTURES, BRIDGE B-09-262	L.S.	----	----	----	----	1
STRUCTURE BACKFILL	C.Y.	370	----	370	----	740
CONCRETE MASONRY, BRIDGES	C.Y.	62.7	153.2	62.7	1,166.2	1,444.8
PROTECTIVE SURFACE TREATMENT	S.Y.	----	----	----	1,925	1,925
PRESTRESSED GIRDER, I-TYPE, 54W-INCH	L.F.	----	----	----	2,430	2,430
HIGH-STRENGTH BAR STEEL, REINFORCEMENT, BRIDGES	LB.	3,940	4,620	3,940	----	12,500
COATED HIGH-STRENGTH BAR STEEL REINFORCEMENT, BRIDGES	LB.	1,820	32,370	1,820	135,580	171,590
NON-LAMINATED ELASTOMERIC BEARING PADS	EACH	10	20	10	----	40
STEEL DIAPHRAGMS, STRUCTURE B-09-262	EACH	----	----	----	36	36
STEEL PILING, DELIVERED AND DRIVEN, HP12-INCH 53 POUND	L.F.	1,170	1,440	1,170	----	3,780
RUBBERIZED MEMBRANE WATERPROOFING	S.Y.	97.5	----	97.5	----	195
SLOPE PAVING, CRUSHED AGGREGATE	S.Y.	375	----	325	----	700
PIPE UNDERDRAIN, 6-INCH	L.F.	93	----	93	----	186
PIPE UNDERDRAIN, UNPERFORATED, 6-INCH	L.F.	10	----	10	----	20
GEOTEXTILE FABRIC, TYPE DF	S.Y.	75	----	75	----	150
ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2	----	2	----	4
CONSTRUCTION STAKING, STRUCTURE LAYOUT, STRUCTURE, B-09-262	EACH	----	----	----	1	1
NONMETALLIC CONDUIT, SCHEDULE 40, 2-INCH	L.F.	----	----	----	570	570
NONMETALLIC CONDUIT, SCHEDULE 40, 3-INCH	L.F.	----	----	----	570	570
PULL BOXES, STEEL, 24 X 36-INCH	EACH	----	----	----	4	4
JUNCTION BOXES, 8 X 8 X 8 INCH	EACH	----	----	----	2	2
CHAIN LINK FENCE VINYL COATED, 8 FT.	L.F.	----	----	----	547	547
ANCHOR ASSEMBLIES, LIGHT POLES	EACH	----	----	----	2	2
CONCRETE MASONRY, ANCHORS, TYPE S, 1/2-INCH	EACH	----	----	----	328	328
PAINTING CONCRETE, STRUCTURE, B-09-262	S.Y.	52	208	52	671	983
QUALITY MANAGEMENT PROGRAM, READY-MIXED CONCRETE MASONRY FOR BRIDGES	C.Y.	62.7	153.2	62.7	1,166.2	1,444.8
QUALITY MANAGEMENT PROGRAM, MASONRY STRENGTH INCENTIVE, READY MIXED CONCRETE	DOL.	627	1532	627	11662	14448
NON-BID ITEMS						1/2" & 3/4"
FILLER	SIZE	----	----	----	----	----

BENCH MARKS		
NO.	DESCRIPTION	ELEV.
28	PK NAIL IN POWER POLE N. COR. 50th AVE & NORDIC DR.	937.39
30	PK NAIL IN BOTTOM OF FENCE POST NEAR TEL. PED. W. OF COR. OF NORDIC DR. & HANSON RD.	953.73
32	PK NAIL IN POWER POLE @ S.W. COR. OF HANSON RD. & BRUCE ST.	924.13
33	PK NAIL IN POWER POLE @ E. SIDE OF INTERSECTION OF HANSON RD. & MELBY ST.	912.76
34	PK NAIL IN POWER POLE @ S.E. COR. OF HANSON RD. & VAN DRESSER ST.	900.06

STATE PROJECT NUMBER

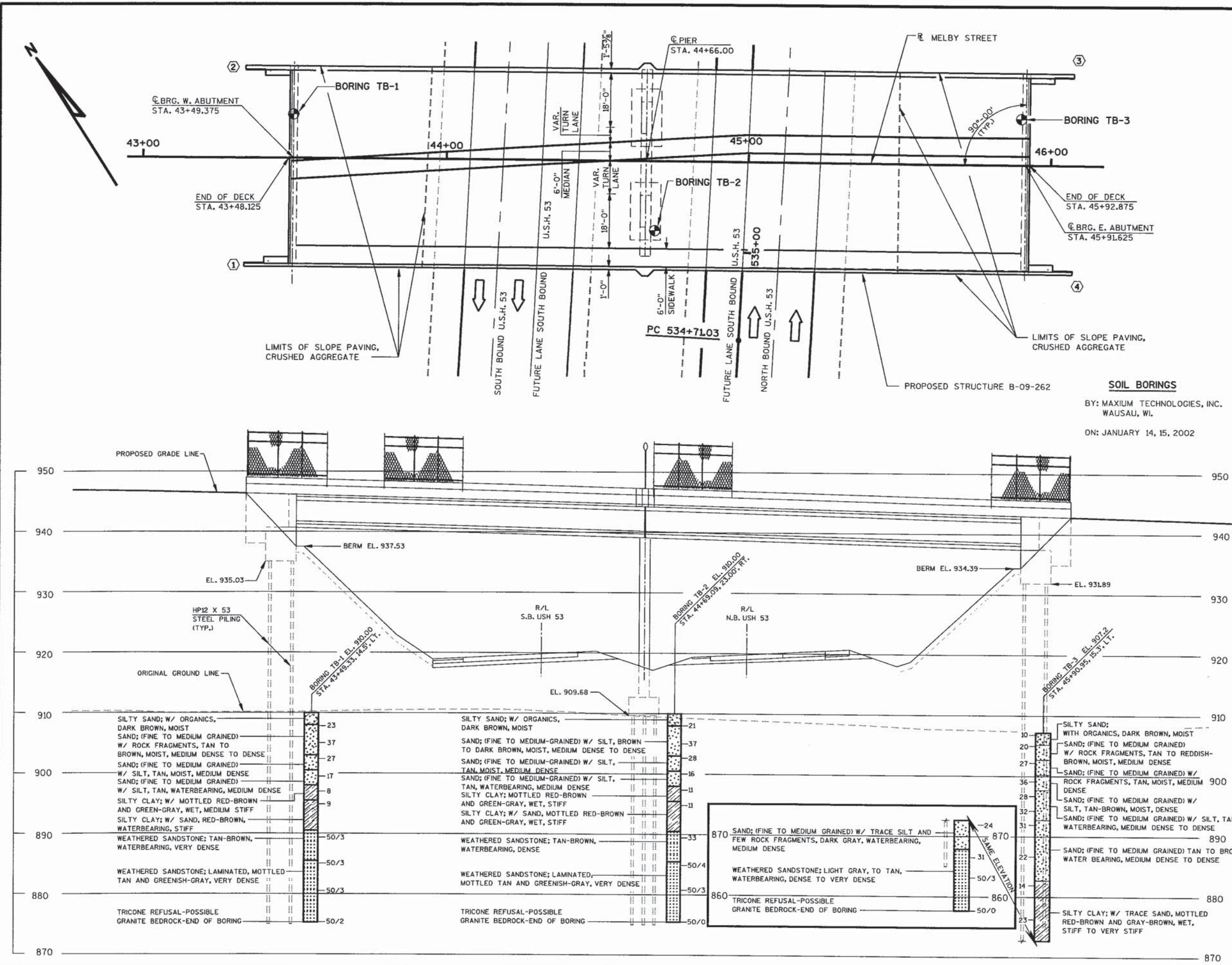
1190-00-80

SHEET NO.

8.3

NO.	DATE	REVISION	BY
			
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	PLAN CKD.
		BXJ	ALC
DETAILS & QUANTITIES			SHEET 3 OF 21

LEVELS ON - 1, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62



PLOT DATE : 08-MAR-2002 13:07

PLOT BY : BOBBY JONES

PLOT NAME : 080104

ORG DATE :

Originator : Dist

PLOT SCALE : 384.000000:1.000000

STATE PROJECT NUMBER

1190-00-80

SHEET NO.

8.4

ABBREVIATIONS
F— FINE M— MEDIUM C— COARSE
WS— WEATHERED SO— SOUND

MATERIAL SYMBOLS
TOPSOIL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING
PROBING NO.
STA.
ELEVATION
95/6=95 BLOWS FOR 6" PENETRATION
PROBING TAKEN WITH A 350# WT.
FALLING 18" ON A 2" O.D. POINT.
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6

LEGEND OF BORING
BORING NO.
STA.
ELEV.
UNCONFINED STRENGTH 7.7
BLOWS PER FT. USING 140# WT. FALLING 30"
WASH SAMPLE
SHELBY TUBE— S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A O.D. 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE DIVISION OF HIGHWAYS DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

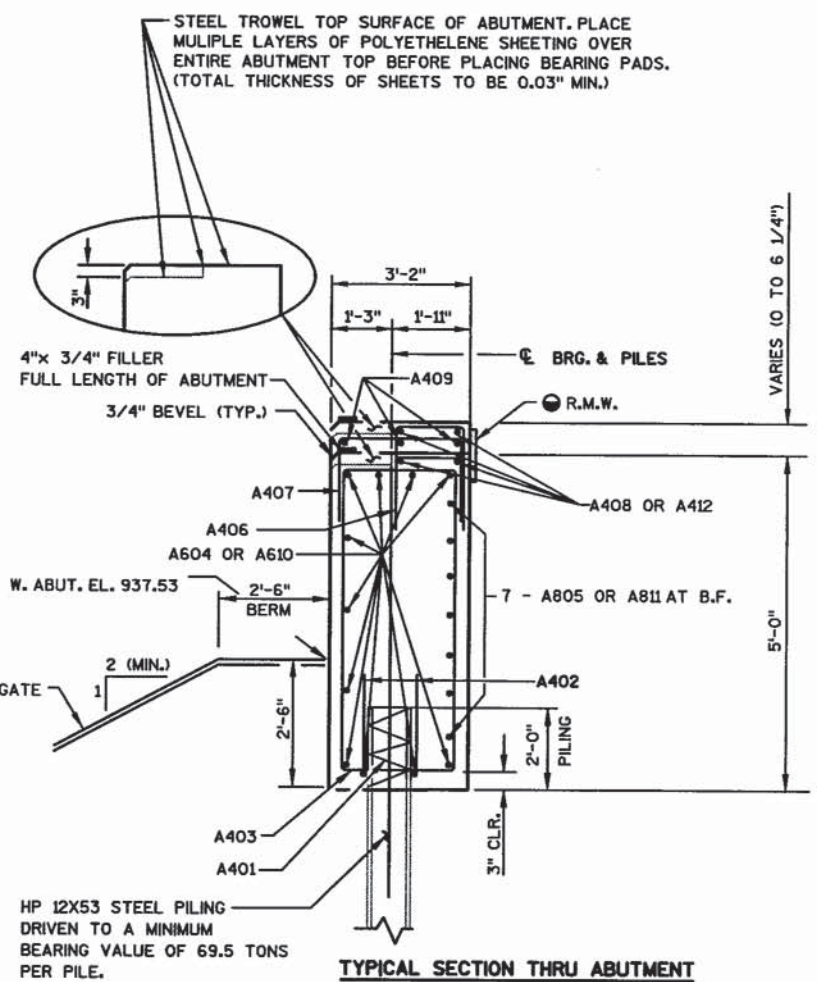
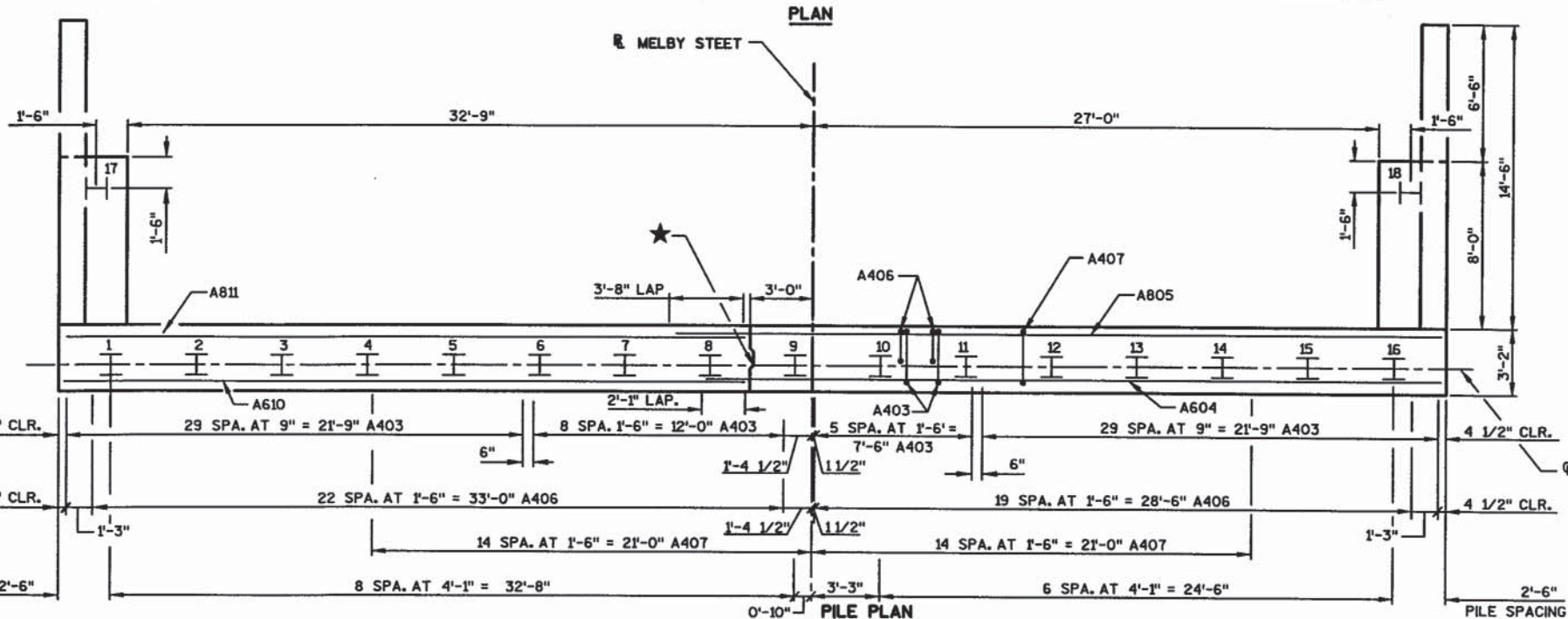
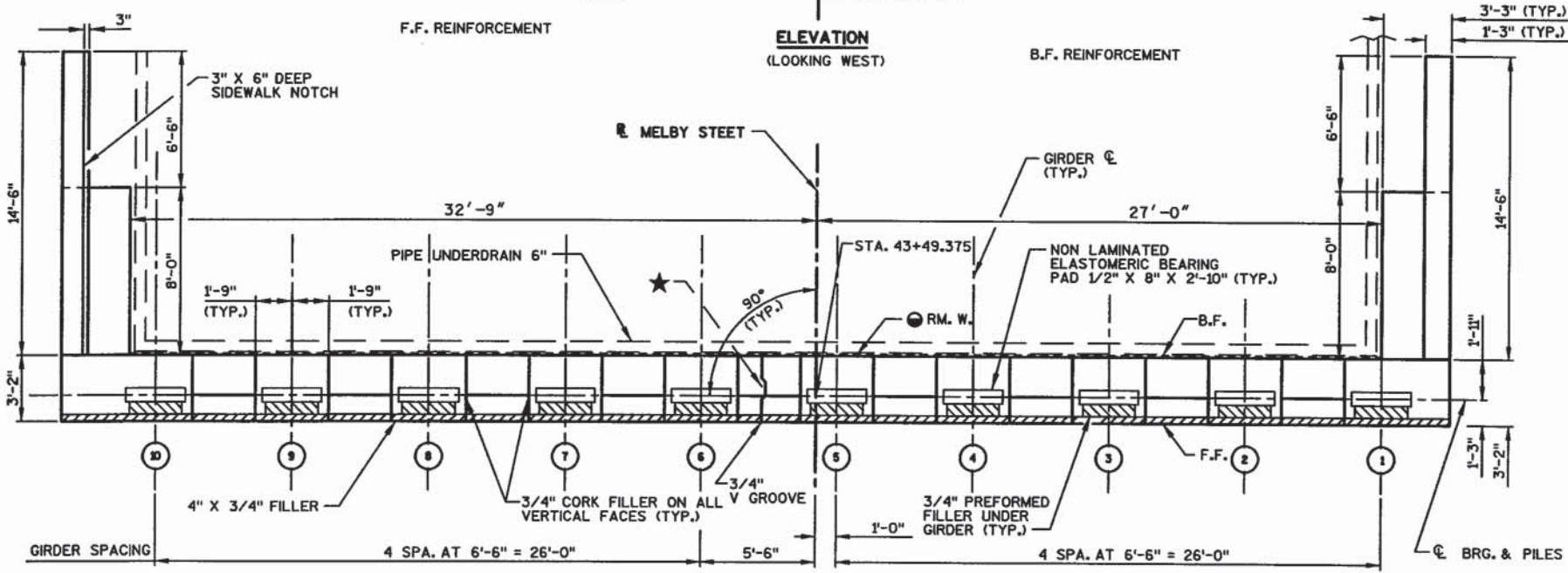
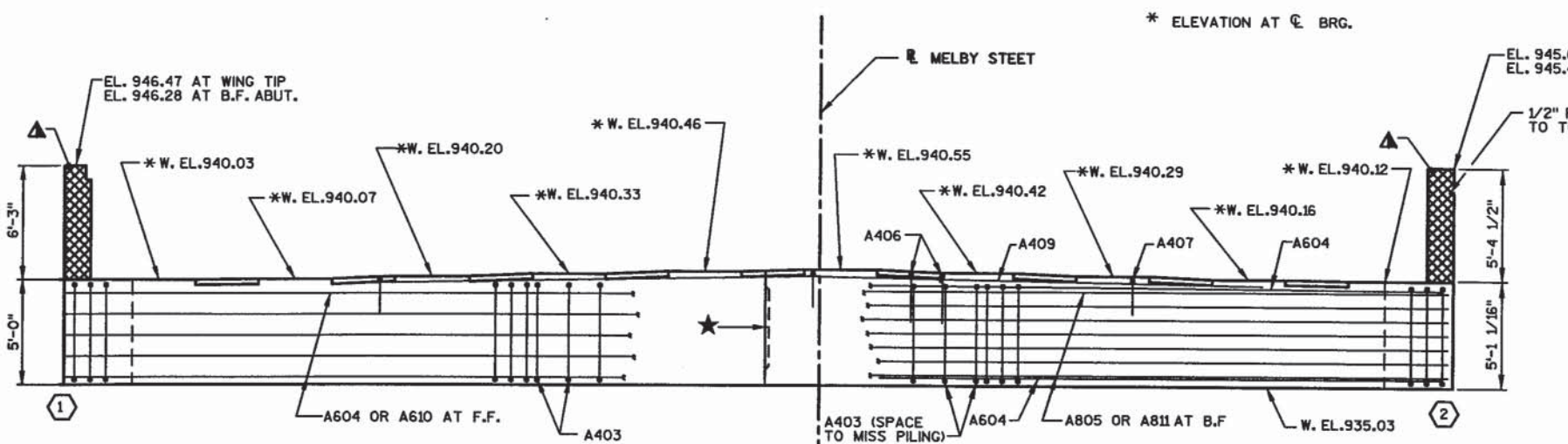
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY BXJ	PLANS CKD.
SUBSURFACE EXPLORATION			SHEET 4 OF 21

SCALE = 1/16"=1'-0"

LEVELS ON - 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63

STATE PROJECT NUMBER	SHEET NO.
1190-00-80	8.5

- ★ VERTICAL CONSTRUCTION JOINT. KEYWAY FORMED BY BEVELED 2" X 8", 3/4" V GROOVE AT THE FRONT FACE, 18" RMW AT BACK FACE.
- ▲ SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLDING 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W.) SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON B.F.



ESTIMATE 65'-0" PILE LENGTHS.

PILING SHALL BE PLACED PRIOR TO PLACEMENT OF EARTH FILL.

PILING SHALL BE SHORED IN A VERTICAL POSITION AS NECESSARY TO MAINTAIN PROPER ALIGNMENT.

FOR PILE SPICE DETAIL SEE SHEET 3

F.F. - FRONT FACE

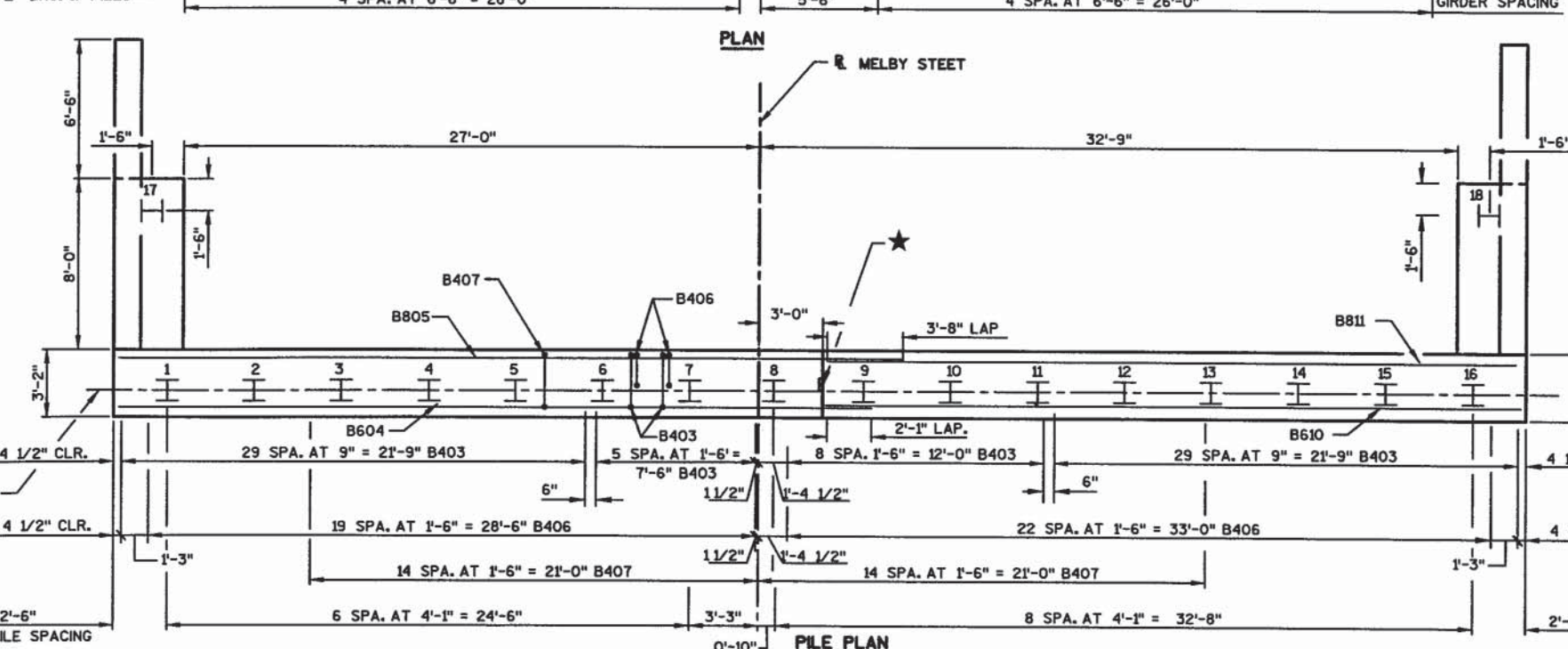
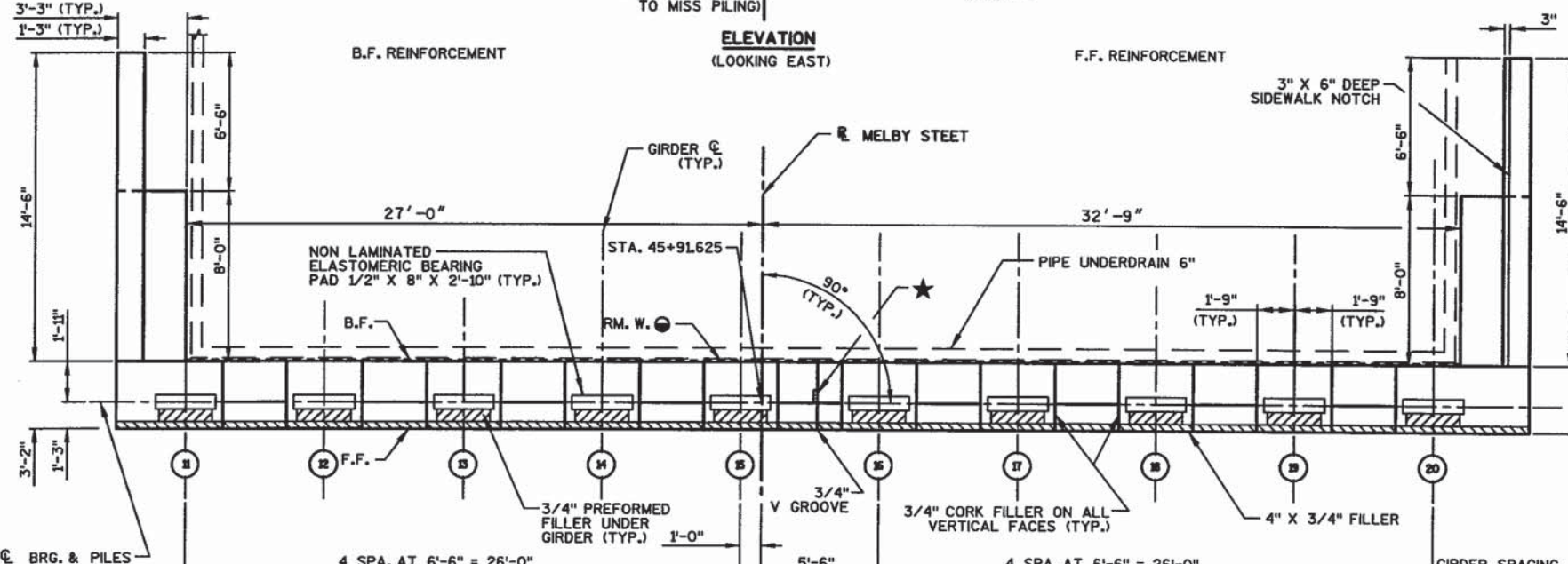
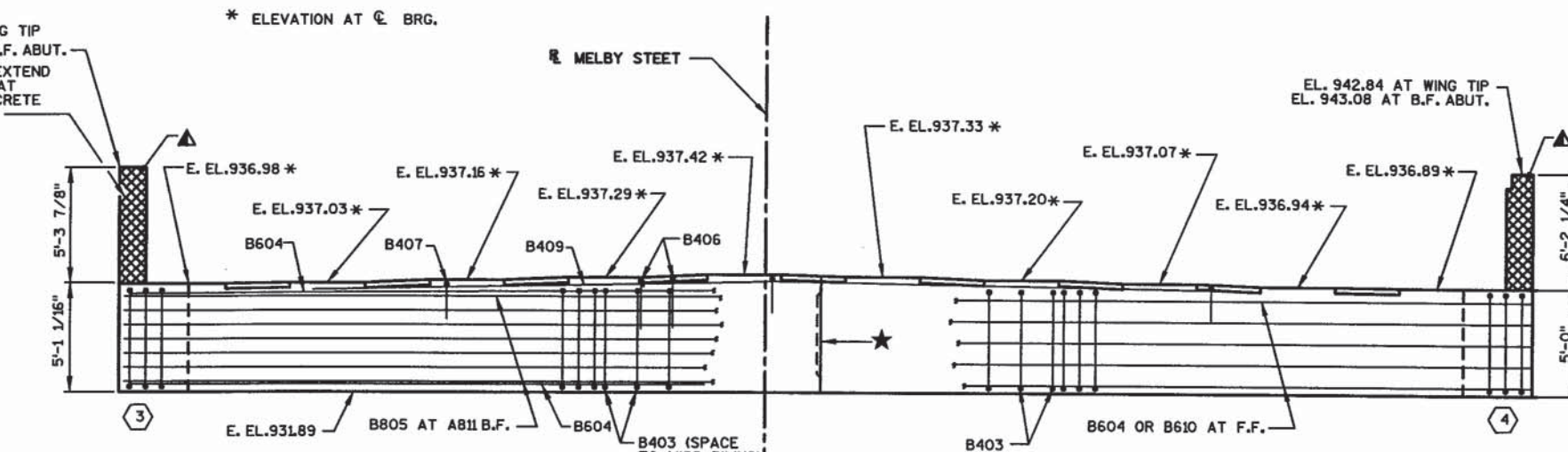
B.F. - BACK FACE

NO.	DATE	REVISION	BY
1			
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	TF
WEST ABUTMENT		PLANS CKD.	ALC
SHEET 5 OF 21			

LEVELS ON - 4.2, 3.4, 5.6, 7.8, 8.9, 9.0, 10.1, 11.2, 12.3, 13.4, 14.5, 15.6, 16.7, 17.8, 18.9, 19.0, 20.1, 21.2, 22.3, 23.4, 24.5, 25.6, 26.7, 27.8, 28.9, 29.0, 30.1, 31.2, 32.3, 33.4, 34.5, 35.6, 36.7, 37.8, 38.9, 39.0, 40.1, 41.2, 42.3, 43.4, 44.5, 45.6, 46.7, 47.8, 48.9, 49.0, 50.1, 51.2, 52.3, 53.4, 54.5, 55.6, 56.7, 57.8, 58.9, 59.0, 60.1, 61.2, 62.3

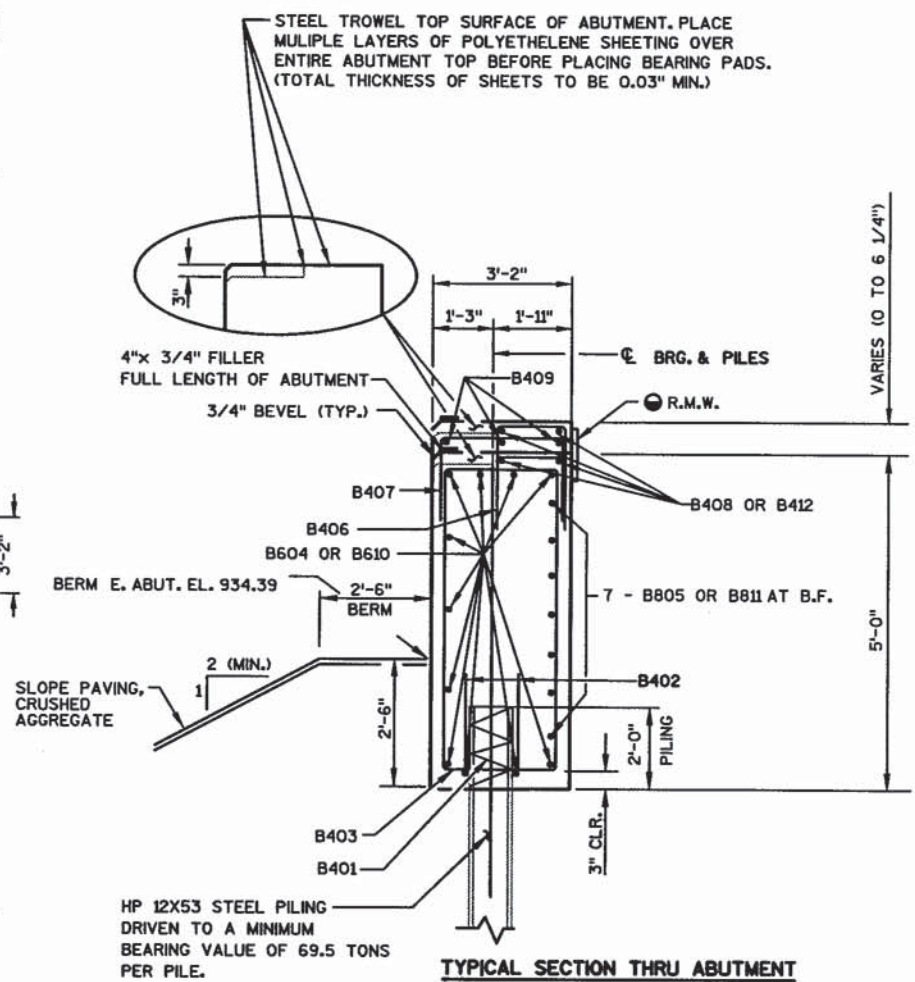
EL. 942.11 AT WING TIP
EL. 942.30 AT B.F. ABUT.
1/2" FILLER TO EXTEND
FROM BRIDGE SEAT
TO TOP OF CONCRETE
PARAPET (TYP.)

* ELEVATION AT C. BRG.



STATE PROJECT NUMBER	SHEET NO.
1190-00-80	8.6

- ★ VERTICAL CONSTRUCTION JOINT. KEYWAY FORMED BY BEVELED 2" X 8", 3/4" V GROOVE AT THE FRONT FACE, 18" RMW AT BACK FACE.
- ▲ SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLDING 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W.) SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON B.F.



ESTIMATE 65'-0" PILE LENGTHS.

PILING SHALL BE PLACED PRIOR TO PLACEMENT OF EARTH FILL.

PILING SHALL BE SHORED IN A VERTICAL POSITION AS NECESSARY TO MAINTAIN PROPER ALIGNMENT.

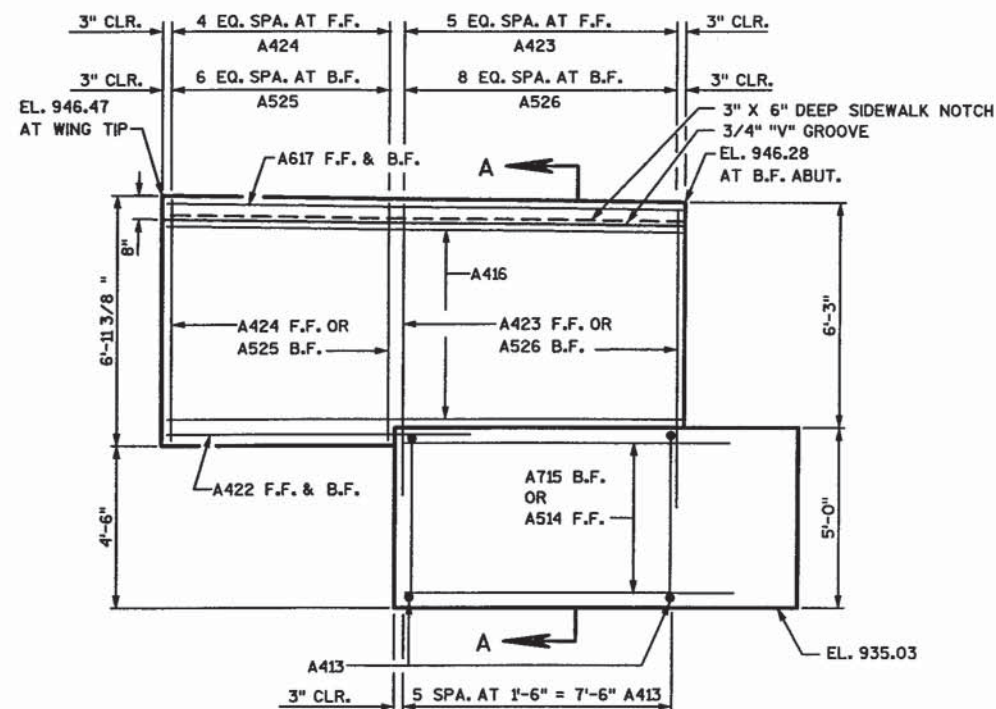
FOR PILE SPICE DETAIL SEE SHEET 3

F.F. - FRONT FACE

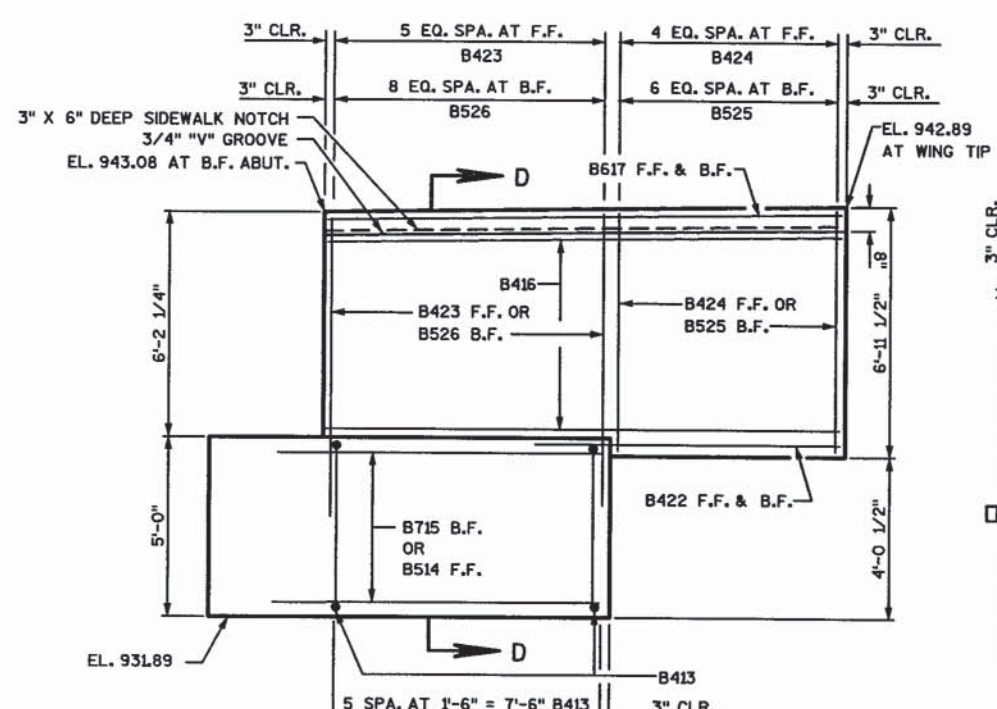
B.F. - BACK FACE

NO.	DATE	REVISION	BY
1	08-MAR-2002	1	TF
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	TF
EAST ABUTMENT		PLANS CKD.	ALC
SHEET 6 OF 21			

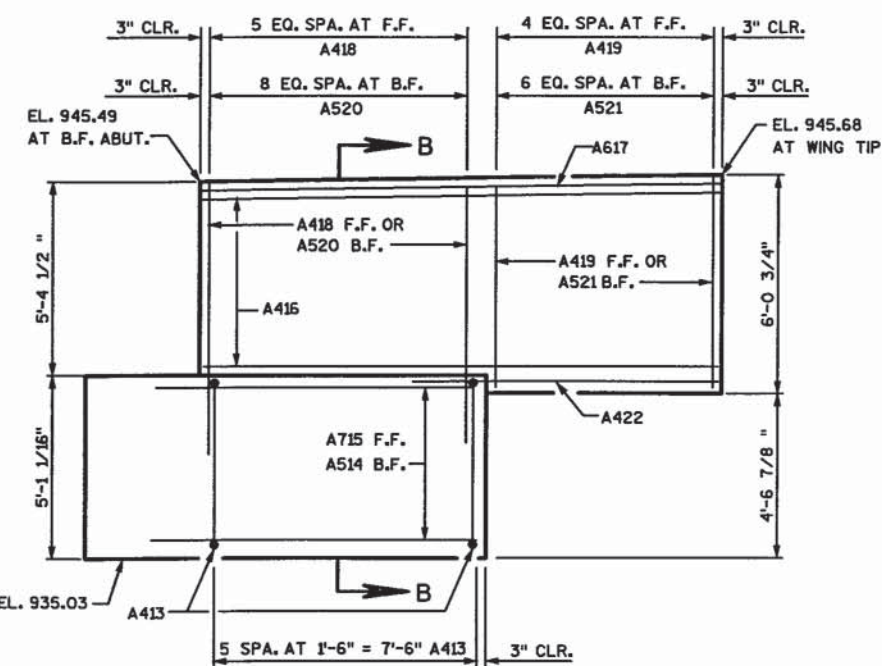
LEVELS ON - 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63



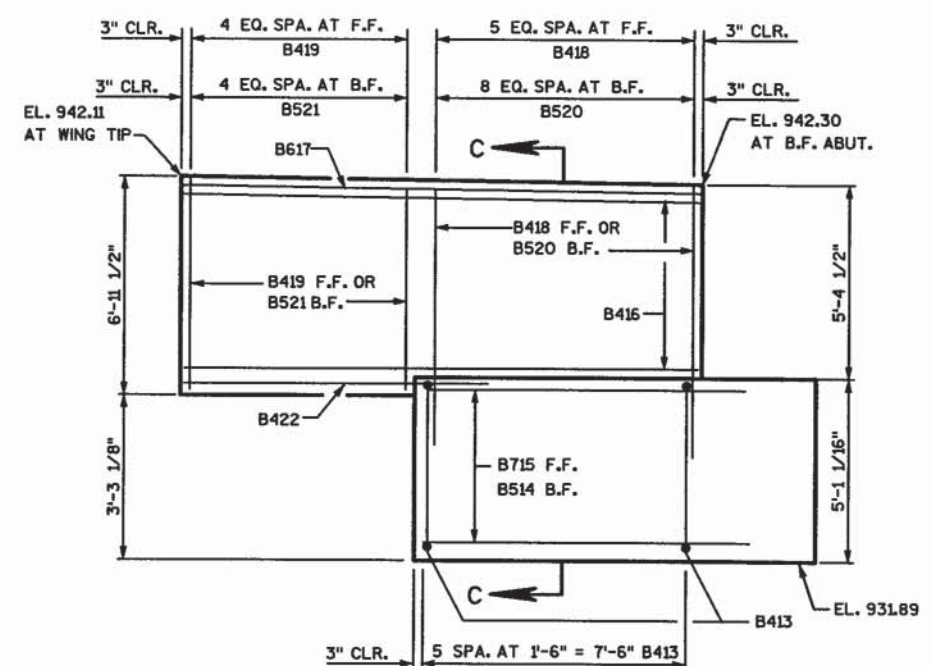
WING 1 ELEVATION



WING 4 ELEVATION

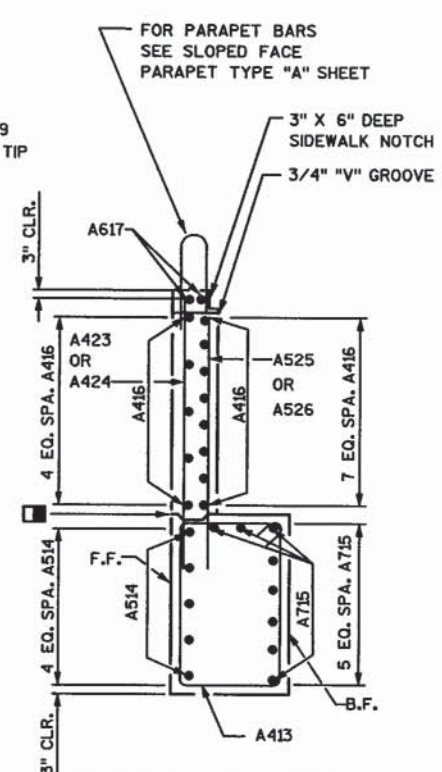


WING 2 ELEVATION

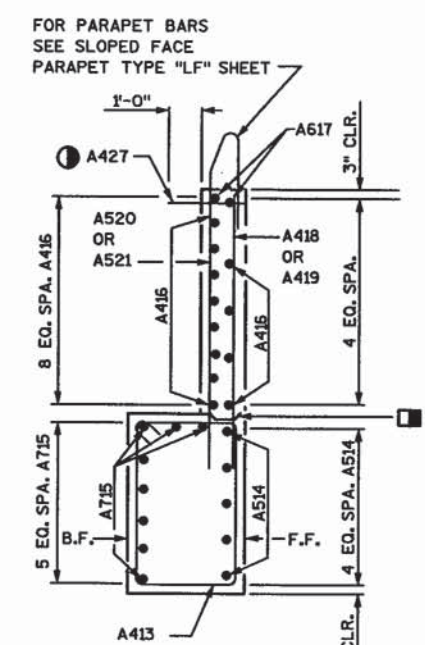


WING 3 ELEVATION

F.F. = FRONT FACE
B.F. = BACK FACE



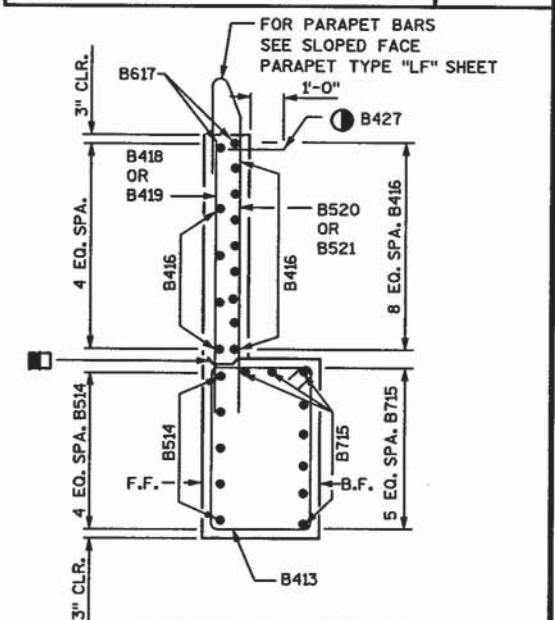
SECTION A-A, WING 1



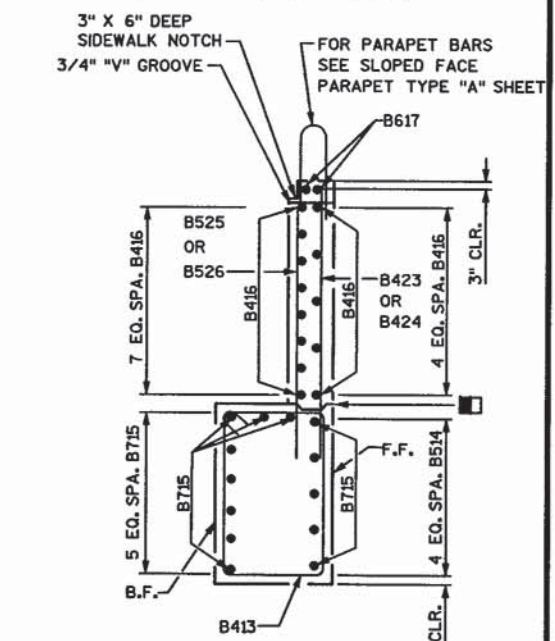
SECTION B-B, WING 2

- OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED BEVELED 2"x6", PROVIDE 3/4" V-GROOVE ON F.F. OF WING WALL.
- B427 AT 1'-0" CTRS. ALONG ENTIRE WING LENGTH ADJACENT TO CONCRETE SURFACE DRAIN.

STATE PROJECT NUMBER	SHEET NO.
1190-00-80	8.7



SECTION C-C, WING 3



SECTION D-D, WING 4

NO.	DATE	REVISION	BY
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONSTR. SPEC.	1996	DRAWN BY TQF	PLANS CKD. ALC
WINGS DETAILS			SHEET 7 OF 21

BILL OF BARS (WEST ABUTMENT)

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
A401		16	28-0	X		BODY AT PILES B.F.
A402		32	2-3			BODY AT PILES
A403		75	14-8	X		BODY - STIRRUPS
A604		11	35-4			BODY - F.F.
A805		7	36-11			BODY - B.F.
A406		45	4-5	X		BODY - TIES AT TOP B.F.
A407		29	5-7	X		BODY - TIES AT TOP B.F.
A408		2	35-4			BODY - AT TOP
A409		6	26-1			BODY - AT TOP
A610		11	32-7			BODY - F.F.
A811		7	32-7			BODY - B.F.
A412		2	32-7			BODY - AT TOP
A413		12	15-2	X		WING 1 & 2 - STIRRUPS
A514		10	9-6			WING 1 & 2 - F.F.
A715		16	10-7			WING 1 & 2 - B.F.
A416		24	14-1			WING 1 & 2 - F.F. & B.F.
A617		4	14-1			WING 1 & 2 - F.F. & B.F.
A418		6	6-9			WING 2 - F.F.
A419		5	6-6			WING 2 - F.F.
A520		9	6-9			WING 2 - B.F.
A521		7	6-6			WING 2 - B.F.
A422		4	8-0			WING 1 & 2 - BTM
A423		6	7-7			WING 1 - F.F.
A424		5	6-6			WING 1 - F.F.
A525		7	6-6			WING 1 - B.F.
A526		9	7-7			WING 1 - B.F.
A427		14	2-0			WING - TIE BARS AT CONC. SURFACE DRAIN

F.F. - FRONT FACE
B.F. - BACK FACE

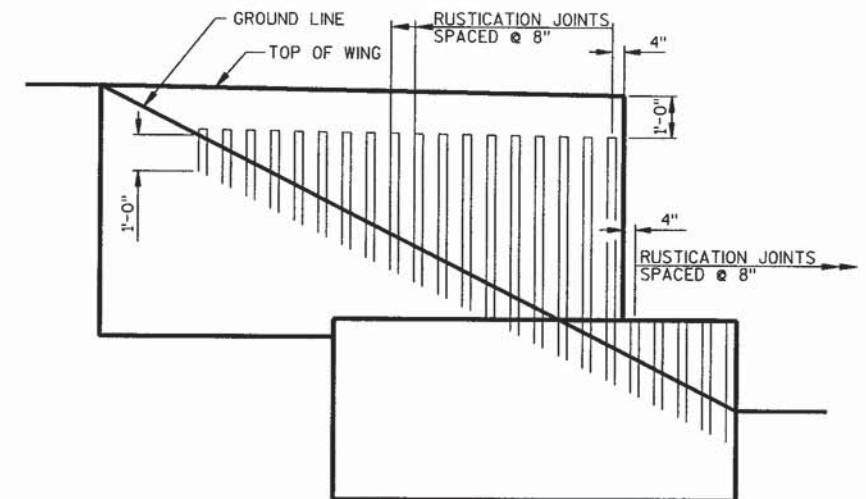
BILL OF BARS (EAST ABUTMENT)

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
B401		16	28-0	X		BODY AT PILES B.F.
B402		32	2-3			BODY AT PILES
B403		75	14-8	X		BODY - STIRRUPS
B604		11	35-4			BODY - F.F.
B805		7	36-11			BODY - B.F.
B406		45	4-5	X		BODY - TIES AT TOP B.F.
B407		29	5-7	X		BODY - TIES AT TOP B.F.
B408		2	35-4			BODY - AT TOP
B409		6	26-1			BODY - AT TOP
B610		11	32-7			BODY - F.F.
B811		7	32-7			BODY - B.F.
B412		2	32-7			BODY - AT TOP
B413		12	15-2	X		WING 3 & 4 - STIRRUPS
B514		10	9-6			WING 3 & 4 - F.F.
B715		16	10-7			WING 3 & 4 - B.F.
B416		24	14-1			WING 3 & 4 - F.F. & B.F.
B617		4	14-1			WING 3 & 4 - F.F. & B.F.
B418		6	6-9			WING 3 - F.F.
B419		5	6-6			WING 3 - F.F.
B520		9	6-9			WING 3 - B.F.
B521		7	6-6			WING 3 - B.F.
B422		4	8-0			WING 3 & 4 - BTM
B423		6	7-7			WING 4 - F.F.
B424		5	6-6			WING 4 - F.F.
B525		7	6-6			WING 4 - B.F.
B526		9	7-7			WING 4 - B.F.
B427		14	2-0			WING - TIE BARS AT CONC. SURFACE DRAIN

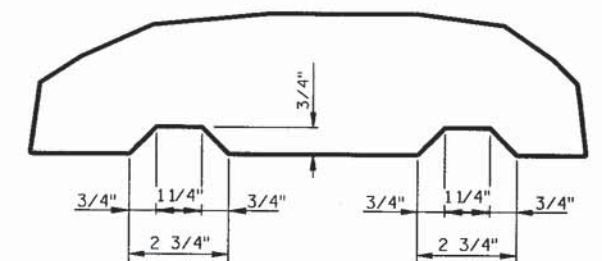
F.F. - FRONT FACE
B.F. - BACK FACE

THE FIRST DIGIT OF A BAR MARK SIGNIFIES
THE BAR SIZE.
ALL BAR BEND DIMENSIONS ARE OUT TO
OUT OF BAR.

STATE PROJECT NUMBER	SHEET NO.
1190-00-80	8.8



ELEVATION OF RUSTICATION JOINTS

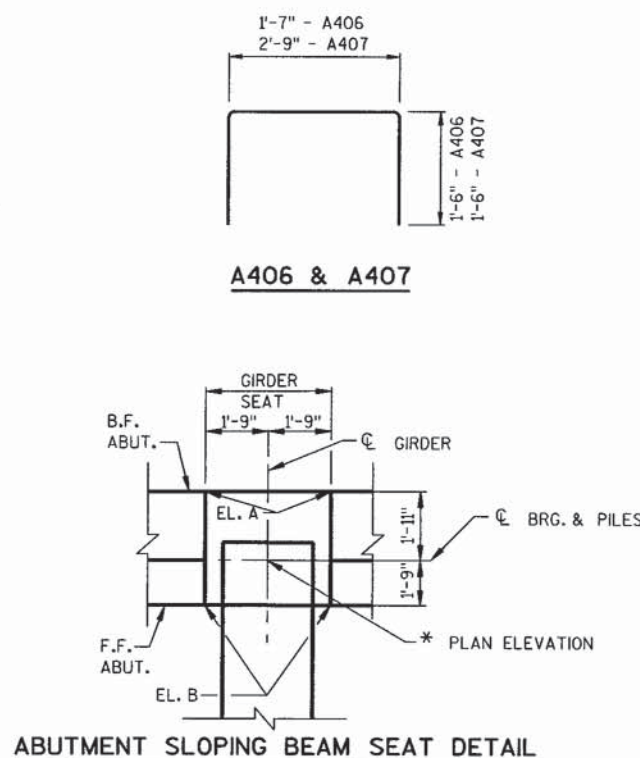


RUSTICATION JOINT DETAIL

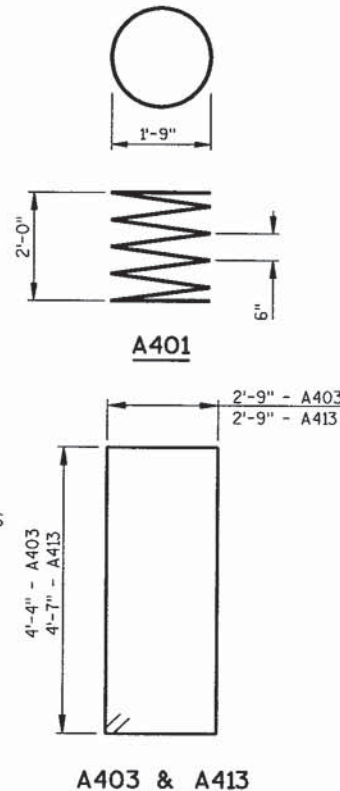
NOTE: VERTICAL JOINTS ONLY. INCIDENTAL TO "CONCRETE MASONRY, BRIDGES"

	GIRDER	EL. A	EL. B
WEST ABUTMENT	1	940.14	940.10
	2	940.18	940.14
	3	940.31	940.27
	4	940.44	940.40
	5	940.57	940.53
	6	940.48	940.44
	7	940.35	940.31
	8	940.22	940.18
	9	940.09	940.05
	10	940.05	940.01
EAST ABUTMENT	11	936.96	937.00
	12	937.01	937.05
	13	937.14	937.18
	14	937.27	937.31
	15	937.40	937.44
	16	937.31	937.35
	17	937.05	937.22
	18	937.18	937.09
	19	936.92	936.96
	20	936.87	936.91

TABLE B



ABUTMENT SLOPING BEAM SEAT DETAIL



SIZE 1 COARSE AGGREGATE
(INCIDENTAL TO "PIPE UNDERDRAIN,
6-INCH") WRAP IN GEOTEXTILE
FABRIC, TYPE DF

STRUCTURE BACKFILL & PIPE UNDERDRAIN DETAIL
(TYPICAL AT BOTH ABUTMENTS)

NO.	DATE	REVISION	BY
<p>WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588</p>			
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS</p>			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	TQF
		PLANS CKD.	ALC
ABUTMENT DETAILS		SHEET 8 OF 21	

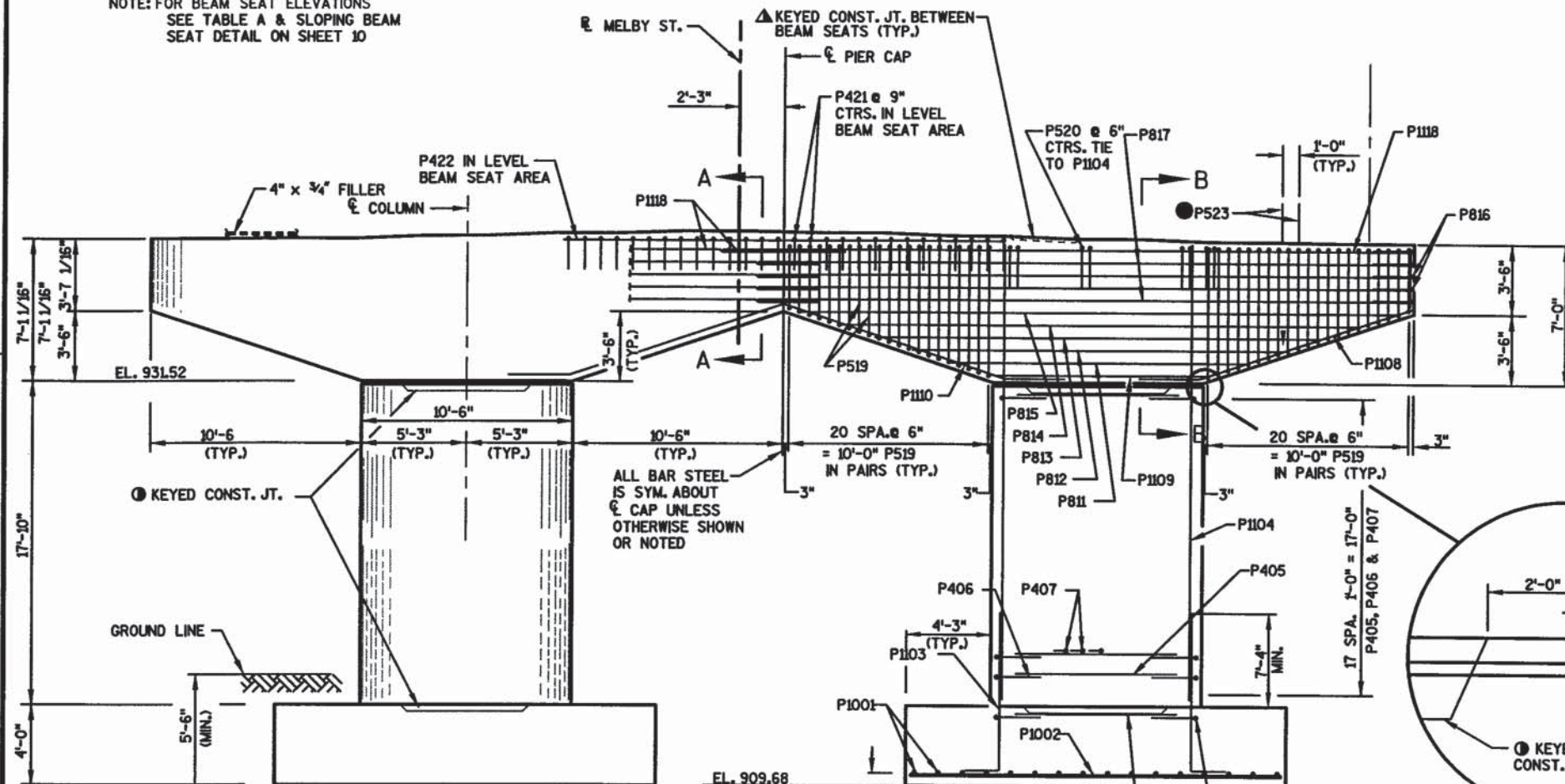
NOTE: FOR BEAM SEAT ELEVATIONS
SEE TABLE A & SLOPING BEAM
SEAT DETAIL ON SHEET 10

STATE PROJECT NUMBER

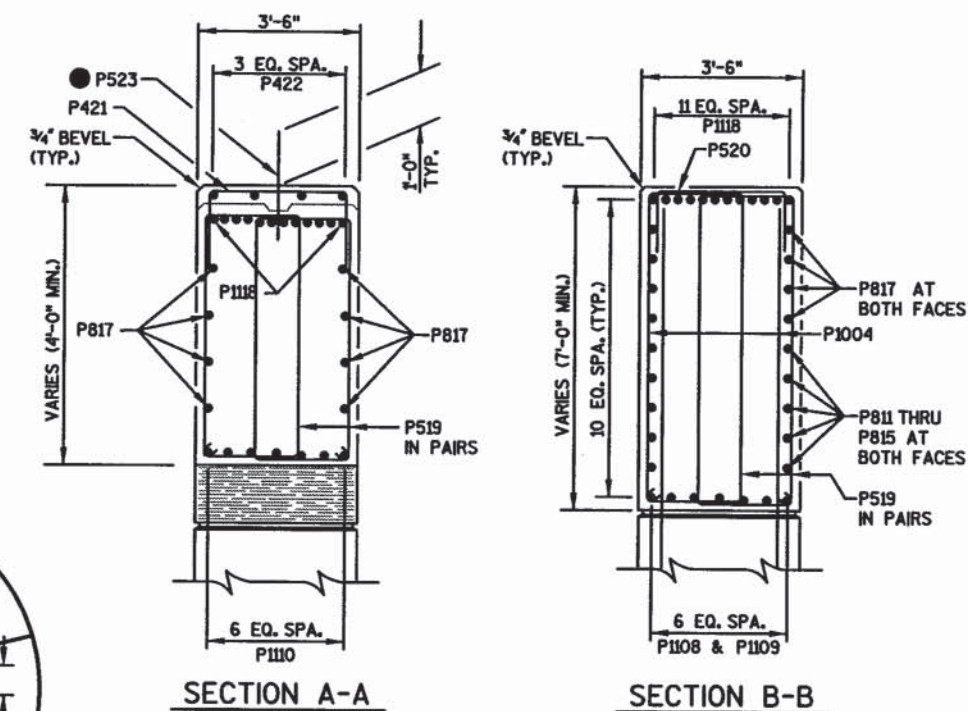
1190-00-80

SHEET NO.

8.9

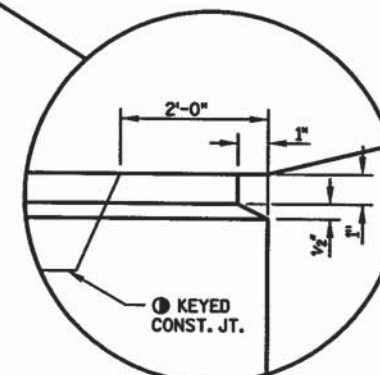


ELEVATION
(LOOKING EAST)

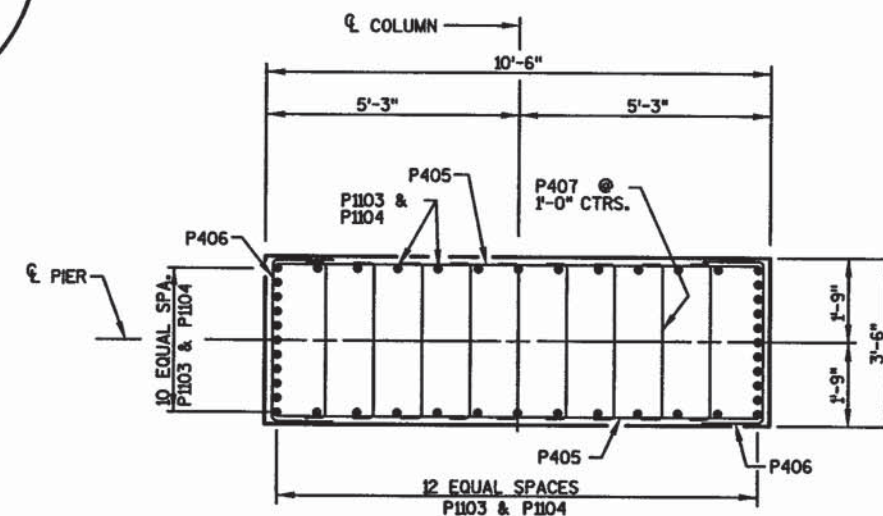


SECTION A-A

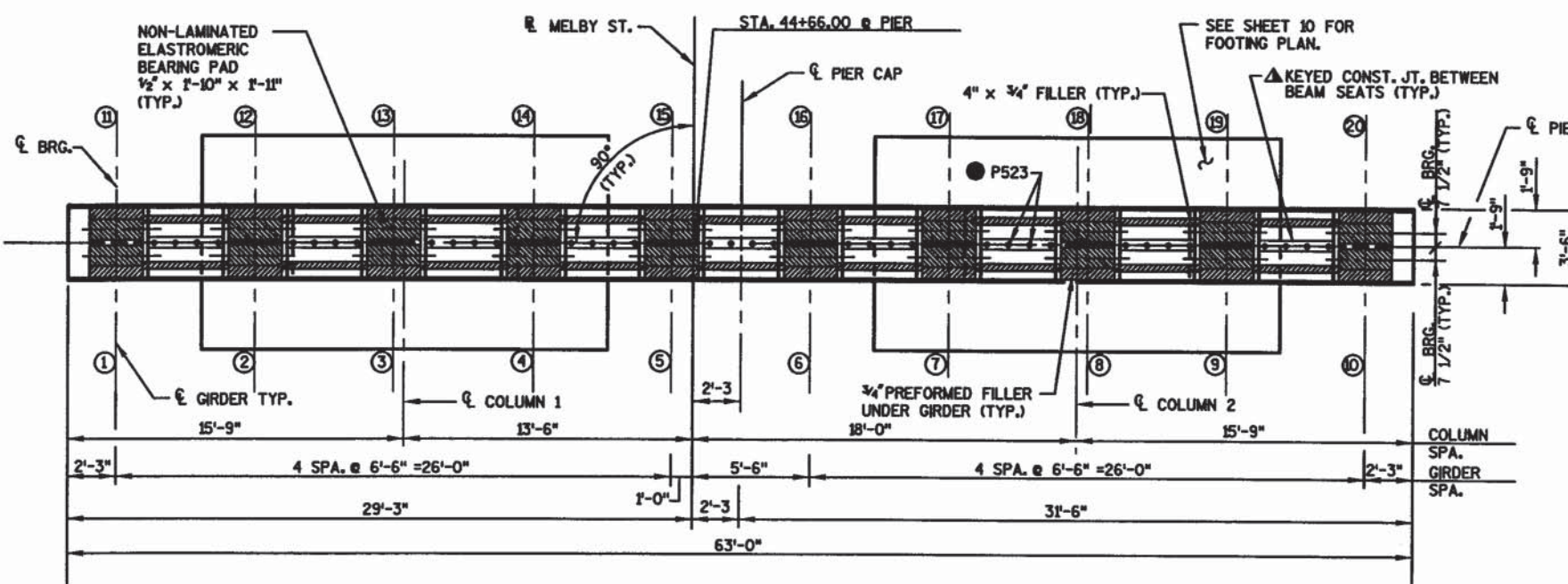
SECTION B-B



CONST. JOINT
DETAIL



SECTION THRU PIER SHAFT




PLAN

MINIMUM BAR LAPS

No. 7 BARS	4'-11"
No. 9 BARS	8'-1"
No. 4 BARS	2'-5"

- KEYED CONSTRUCTION JOINT FORMED BY SURFACED, BEVELED 2" X 6"
- P521 BARS MAY BE PLACED AFTER THE CONCRETE HAS BEEN POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE. IMBED BAR 1'-0"
- KEYED CONSTRUCTION JOINT FORMED BY A SURFACED, BEVELED KEYWAY 4" DEEP X 1'-2" WIDE X 7'-6" LONG

NO.	DATE	REVISION	BY
 <p>WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588</p>			
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS</p>			
<p>STRUCTURE B-09-262</p>			
CONST. SPEC.	1996	DRAWN BY	TAF
		PLANS CKD.	ALC
<p>PIER DETAILS</p>			<p>SHEET 9 OF 21</p>

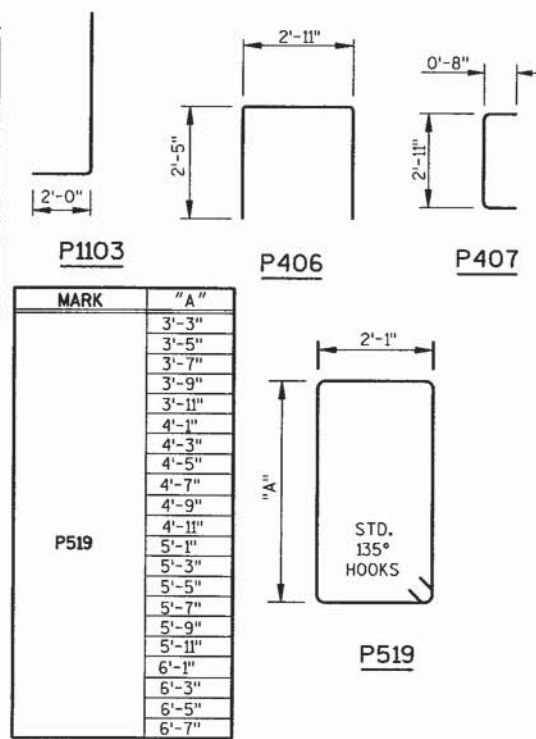
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BILL OF BARS

MARK	COATED	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
P1001		34	9-6			FOOTING BTM. MAT. LONGIT.
P1002		32	18-6			FOOTING BTM. MAT. TRANS.
P1103	X	88	12-6			FOOTING AT SHAFT - DOWEL VERT.
P1104	X	88	24-6			COLUMN TIE
P405	X	72	10-0			COLUMN TRANS. HORIZ.
P406	X	72	7-7			COLUMN TIE HORIZ.
P407	X	324	4-1			COLUMN TIE HORIZ.
P1108	X	14	16-10			CAP BOTTOM HORIZ.
P1109	X	14	10-2			CAP BOTTOM HORIZ.
P1110	X	7	28-5			CAP BOTTOM HORIZ.
P811	X	4	14-1			CAP SIDES HORIZ.
P812	X	4	18-0			CAP SIDES HORIZ.
P813	X	4	21-11			CAP SIDES HORIZ.
P814	X	4	25-9			CAP SIDES HORIZ.
P815	X	4	29-8			CAP SIDES HORIZ.
P816	X	6	8-9			CAP ENDS TIE HORIZ.
P817	X	16	33-9			CAP SIDES HORIZ.
P1118	X	24	40-7			CAP TOP HORIZ.
P519	X	168	9-1			CAP STIRRUPS VERT.
P520	X	44	6-9	X		CAP TOP TIES VERT.
P421	X	40	5-10	X	X	CAP TOP TIES VERT.
P422	X	4	26-0	X		CAP TOP HORIZ.
P523	X	36	2-0	X		CAP DOWELS
P524		38	9-6			FOOTING TOP MAT. LONGIT.
P525		20	18-6			FOOTING TOP MAT. TRANS.

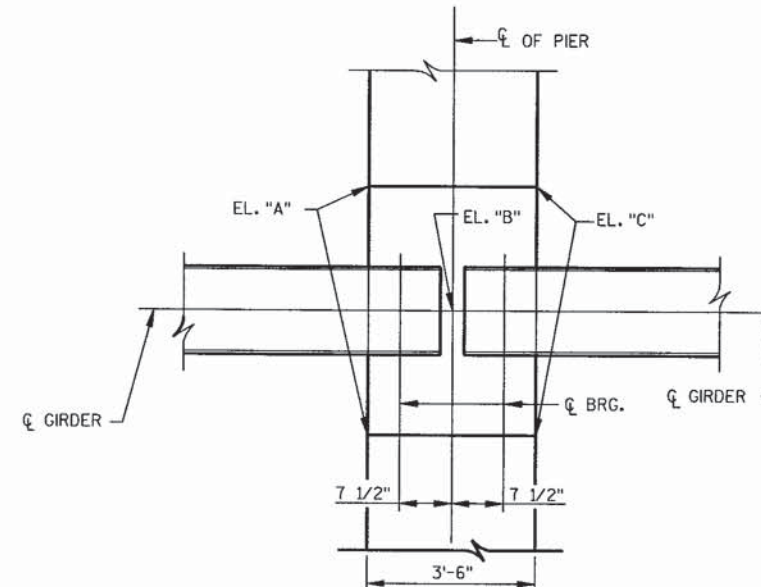
THE FIRST DIGIT OF A THREE DIGIT BAR MARK SIGNIFIES THE BAR SIZE.
THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.
BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

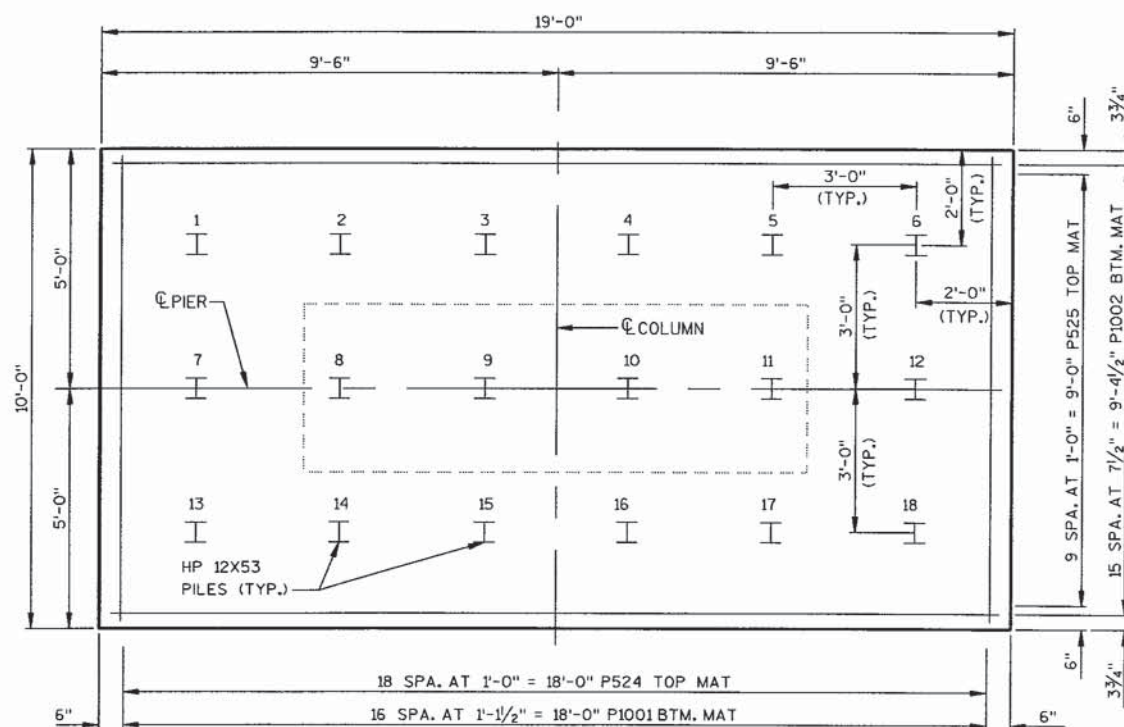


BAR SERIES TABLE

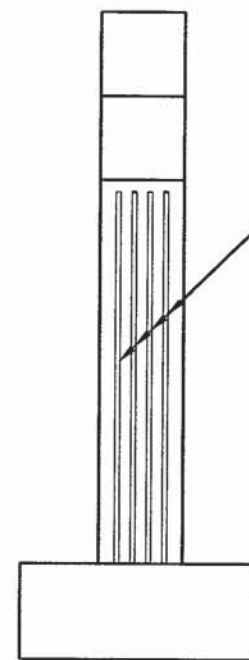
MARK	No. REQ'D.	LENGTH
P519	8 SERIES OF 21	11'-6" TO 18'-2"



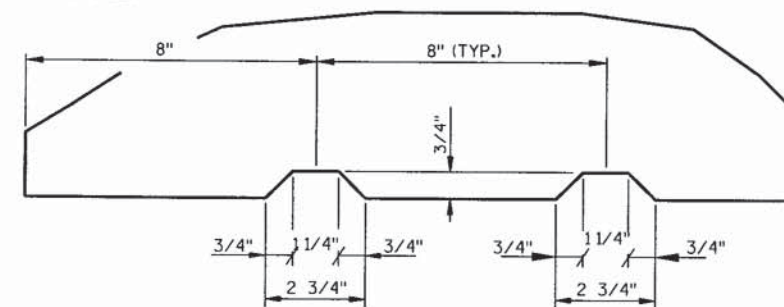
SLOPING BEAM SEAT DETAIL



FOOTING PLAN



END VIEW OF PIER



RUSTICATION JOINT DETAIL

STATE PROJECT NUMBER

1190-00-80

SHEET NO.

8.10

TABLE A

SEAT LOCATION	EL. "A"	EL. "B"	EL. "C"
1/11	938.62	938.61	938.60
2/12	938.67	938.66	938.64
3/13	938.80	938.78	938.77
4/14	938.93	938.91	938.90
5/15	939.06	939.04	939.03
6/16	938.97	938.95	938.94
7/17	938.84	938.82	938.81
8/18	938.71	938.69	938.68
9/19	938.58	938.56	938.55
10/20	938.53	938.52	938.51

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY TAF	PLANS CKD. ALC
PIER DETAILS			SHEET 10 OF 21

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY FOR BONDING TO THE SLAB, EXCEPT THE OUTSIDE 15" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED LIQUID BOND BREAKER SHALL BE APPLIED TO THE TOP SURFACE OF THE GIRDER EXCEPT FOR THE CENTER 18". APPLY NO MORE THAN 7 DAYS PRIOR TO POURING THE DECK.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

PRESTRESSING STRANDS SHALL BE 0.6"Ø - 7 WIRE
LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH
OF 270,000 PSI AND SHALL BE FLUSH WITH THE ENDS OF
THE GIRDER.

BEND EACH END OF #4 STIRRUPS $4\frac{1}{2}$ " AND #7 STIRRUPS 12".

FOR DIAPHRAGM INSERT & CONNECTION DETAILS, SEE "STEEL DIAPHRAGM" SHEET.

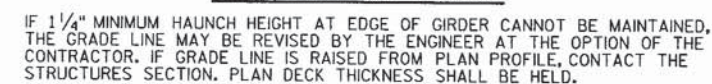
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT. IF THE FABRICATOR WANTS TO BUILD A BAR STEEL CAGE BY WELDING LONGITUDINAL REINFORCEMENT TO THE #4 STIRRUPS, 2 OPTIONS ARE AVAILABLE:

1. USE ASTM A706, GRADE 60 REINFORCEMENT AND THE STIRRUP SPACING AS SHOWN ON THE PLANS.
2. USE ASTM A615, GRADE 40 REINFORCEMENT AND A MODIFIED STIRRUP SPACING SUBMITTED TO AND APPROVED BY THE STRUCTURES DEVELOPMENT SECTION. PHONE: (608) 266-8494

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

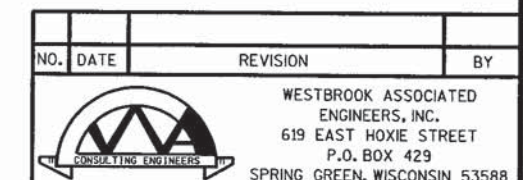
WELDED WIRE FABRIC SHALL CONFORM TO THE REQUIREMENTS OF ASTM A497.



TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT $\frac{1}{4}$ OF SUBSTRUCTURE UNITS
& AT $\frac{1}{8}$ POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS
PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- DECK THICKNESS

= HAUNCH HEIGHT 'T'



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS

STRUCTURE B-09-262

CONST. SPEC.	1996	DRAWN BY	BXJ	PLANS CK'D.	ALC
-----------------	------	-------------	-----	----------------	-----

54W" PRESTRESSED GIRDER DETAILS

SHEET 11 OF 21

[illegible]

TABLE				
GIRDER HEIGHT	DIM. "A"	DIM. "B"	DIM. "L"	* DIM. "X"
54W"	1'-9 1/8"	1'-5 7/8"	1'-9 1/2"	4 1/4"

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGM", STRUCTURE, EACH.

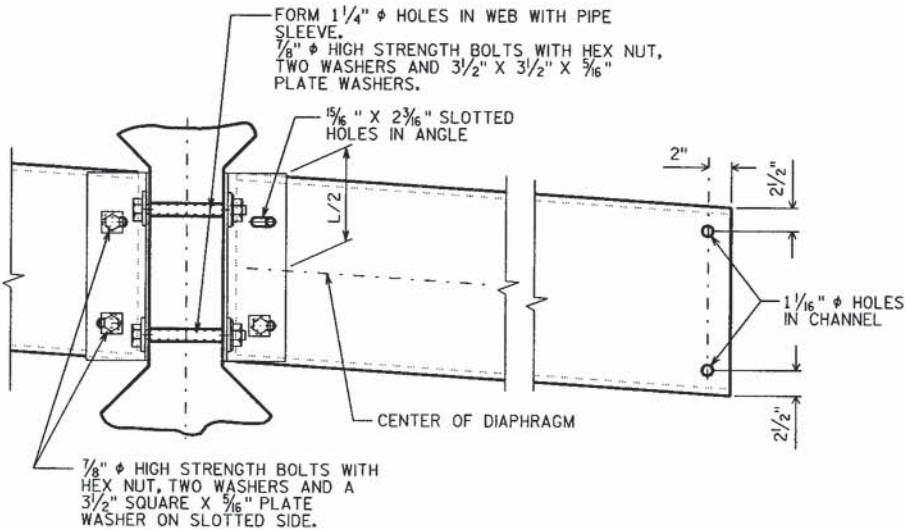
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

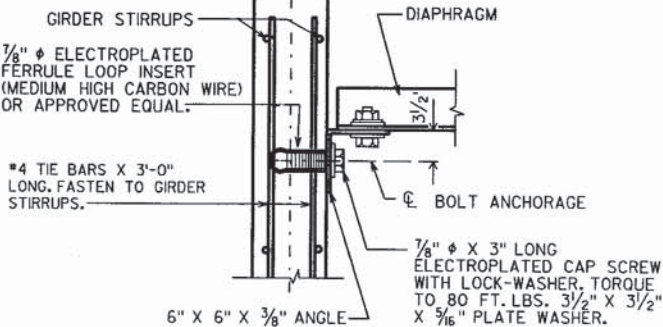
ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

SECTION THRU ALTERNATE DIAPHRAGM

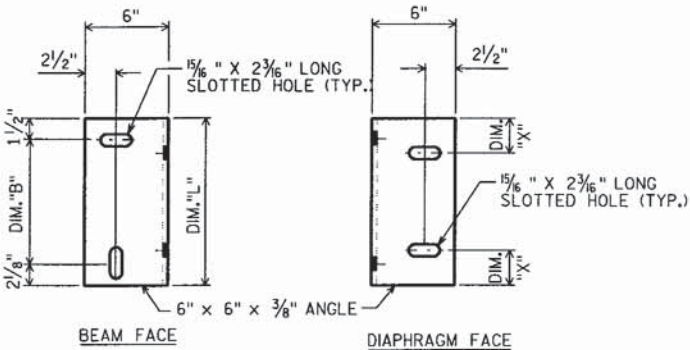
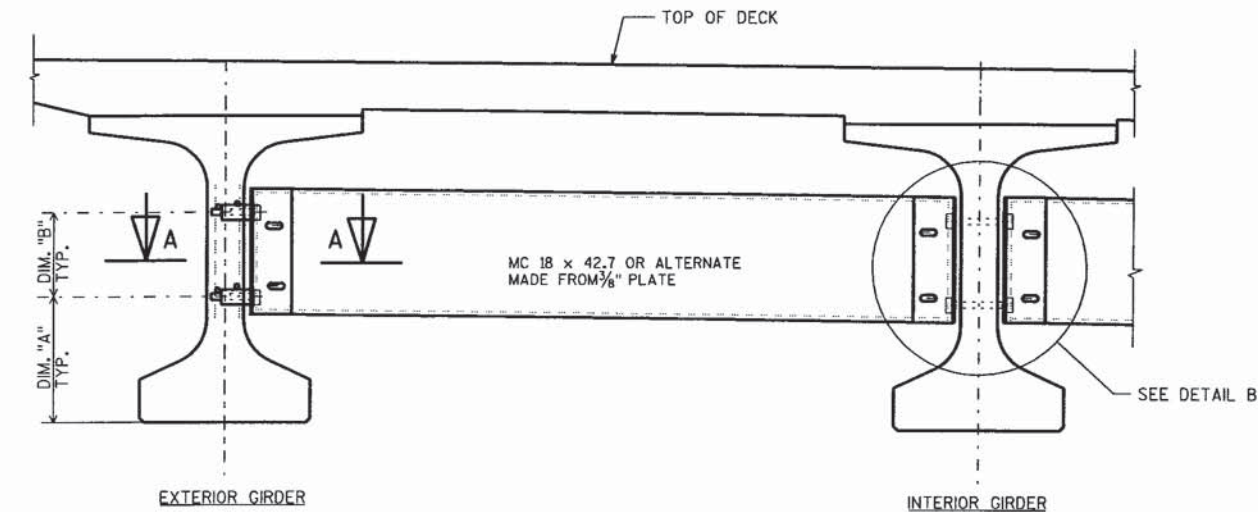
*DIM "X" = 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM



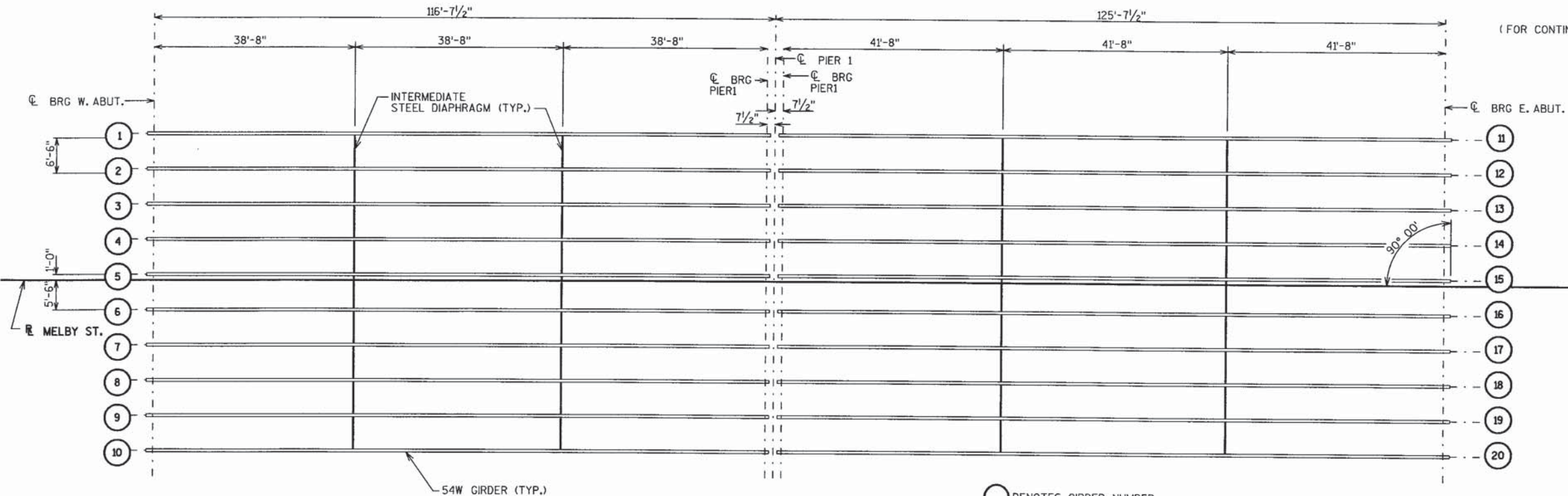
SECT. A-A
(FOR EXTERIOR ATTACHMENT)




PART TRANSVERSE SECTION AT DIAPHRAGM



DIAPHRAGM LAYOUT PLAN



○ DENOTES GIRDER NUMBER

NO.	DATE	REVISION	BY
			
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	BXJ
PLANS CK'D.		ALC	
INTERM. STEEL DIAPHRAGM		SHEET 12 OF 21	



FILE NAME : W:\RD\6473\melby\080113.dgn



PLOT DATE : 08-MAR-2002 13:08

PLOT BY : BOBBY JONES

PLOT NAME : 080113

ORG DATE :

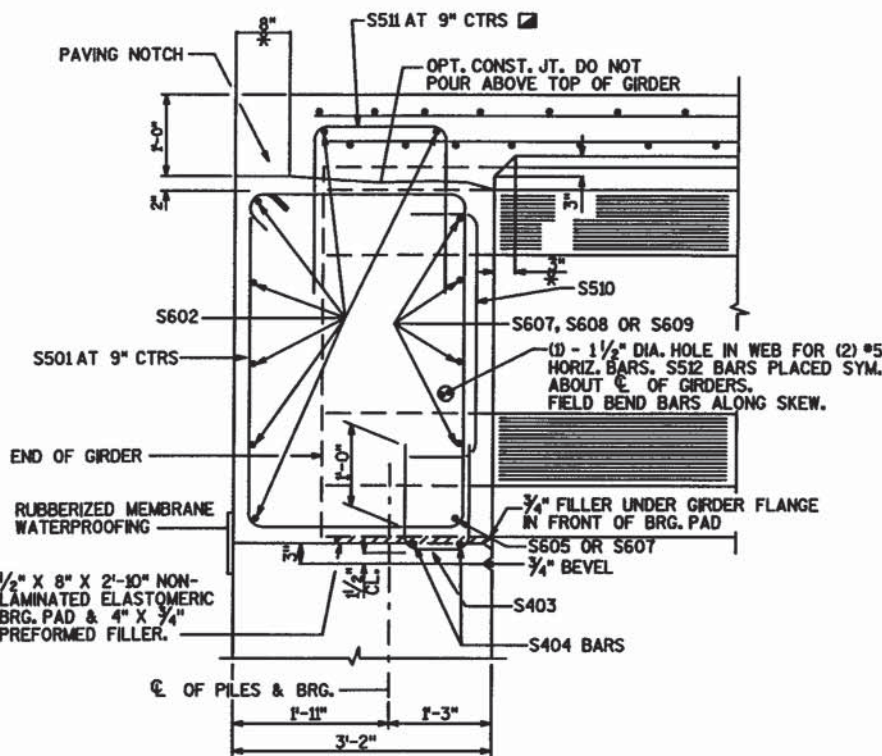
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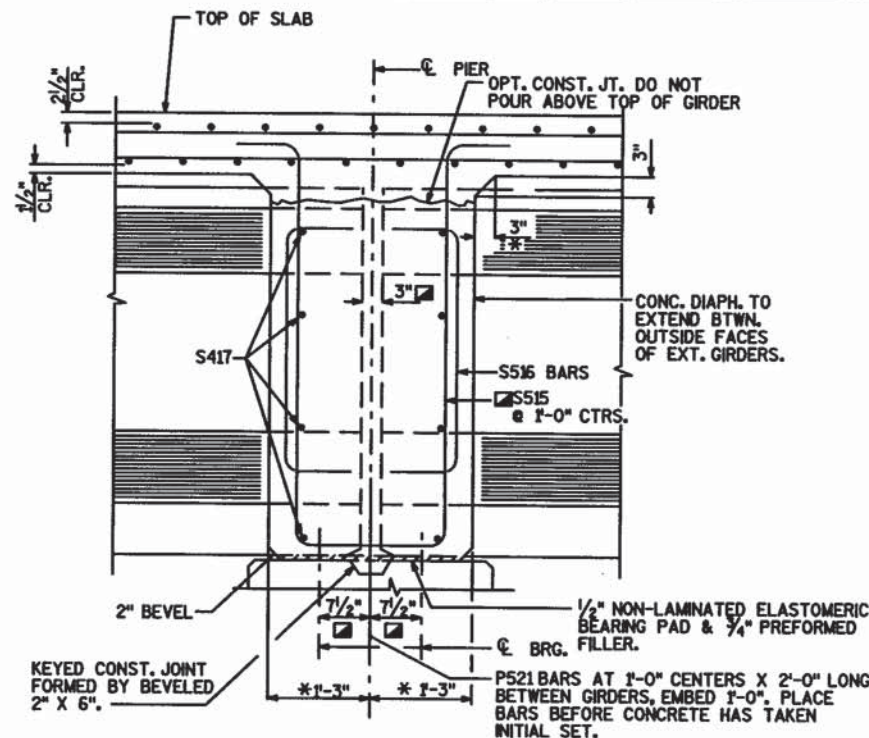
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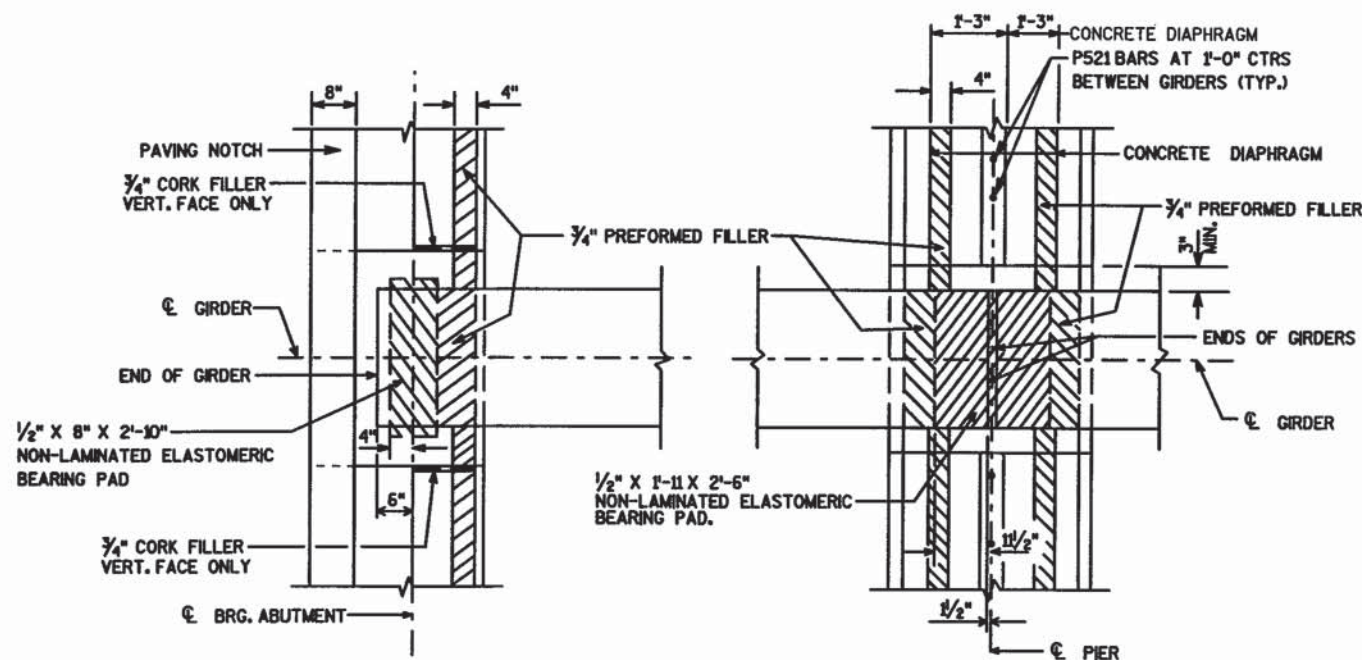
AT ABUTMENTS



AT PIER

PARTIAL LONGITUDINAL SECTION

- * DIMENSION IS TAKEN NORMAL TO C SUBSTRUCTURE UNITS
- DIMENSION IS TAKEN PARALLEL TO C GIRDER



BEARING PAD DETAILS

SPAN 1							SPAN 2						
		€ BRG. W. ABUT	¼PT.	½PT.	¾PT.	€ BRG. PIER			€ BRG. PIER	¼PT.	½PT.	¾PT.	€ BRG. E. ABUT
GIRDER 1	T.D. T.G.	945.51 944.66	945.13	944.75	944.38	944.00 943.15	GIRDER 11	T.D. T.G.	943.98 943.15	943.58	943.17	942.77	942.36 941.52
GIRDER 2	T.D. T.G.	945.64 944.71	945.26	944.88	944.51	944.13 943.20	GIRDER 12	T.D. T.G.	944.11 943.19	943.71	943.30	942.90	942.49 941.57
GIRDER 3	T.D. T.G.	945.77 944.84	945.39	945.01	944.64	944.26 943.33	GIRDER 13	T.D. T.G.	944.24 943.32	943.84	943.43	943.03	942.62 941.70
GIRDER 4	T.D. T.G.	945.90 944.97	945.52	945.14	944.77	944.39 943.46	GIRDER 14	T.D. T.G.	944.37 943.45	943.97	943.56	943.16	942.75 941.83
GIRDER 5	T.D. T.G.	946.03 945.10	945.65	945.27	944.90	944.52 943.59	GIRDER 15	T.D. T.G.	944.50 943.58	944.10	943.69	943.29	942.88 941.96
GIRDER 6	T.D. T.G.	945.94 945.01	945.56	945.18	944.81	944.43 943.50	GIRDER 16	T.D. T.G.	944.41 943.49	944.01	943.60	943.20	942.79 941.87
GIRDER 7	T.D. T.G.	945.81 944.88	945.43	945.05	944.68	944.30 943.37	GIRDER 17	T.D. T.G.	944.28 943.36	943.88	943.47	943.07	942.66 941.74
GIRDER 8	T.D. T.G.	945.68 944.75	945.30	944.92	944.55	944.17 943.24	GIRDER 18	T.D. T.G.	944.15 943.23	943.75	943.34	942.94	942.53 941.61
GIRDER 9	T.D. T.G.	945.55 944.62	945.17	944.79	944.42	944.04 943.11	GIRDER 19	T.D. T.G.	944.02 943.10	943.62	943.21	942.81	942.40 941.48
GIRDER 10	T.D. T.G.	945.42 944.57	945.04	944.66	944.29	943.91 943.06	GIRDER 20	T.D. T.G.	943.89 943.06	943.49	943.08	942.68	942.27 941.43

NO.	DATE	REVISION	BY
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	BXJ
PLANS CKD.		ALC	
SUPERSTRUCTURE DETAILS		SHEET 14 OF 21	

SHEET 15 OF 21

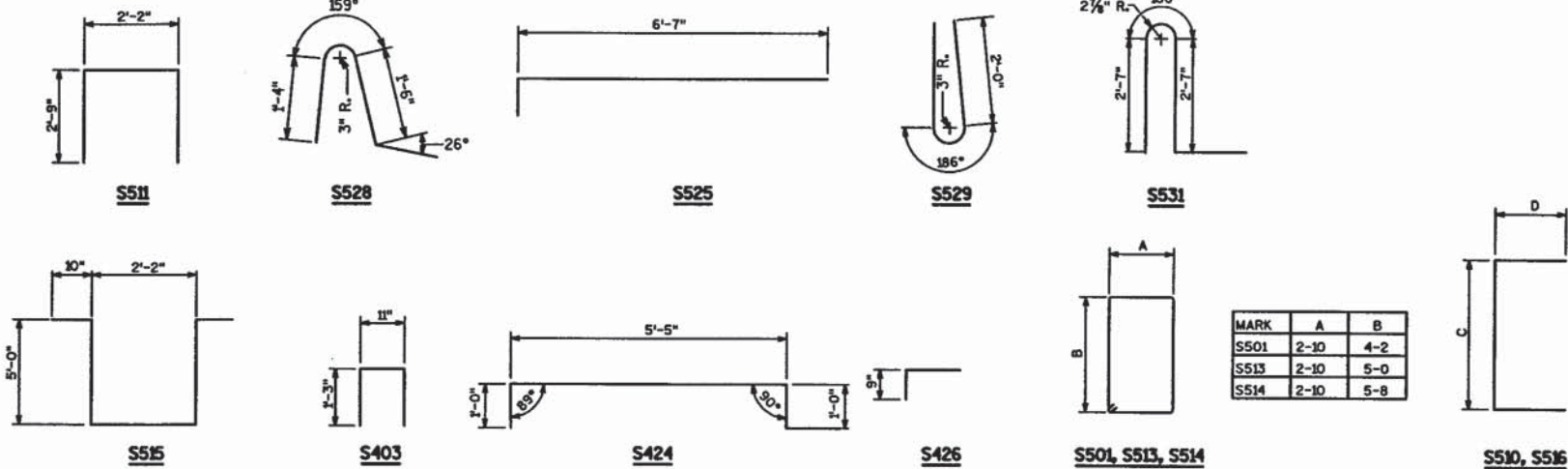
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STATE PROJECT NUMBER	SHEET NO.
1190-00-80	8.16

BILL OF BARS
(SUPERSTRUCTURE)


MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
S501	72		14-8	X		ABUT. DIAPH. STIRRUPS VERT.
S602	28		34-9			ABUT. DIAPH. B.F. TRANSVERSE
S403	72		3-3	X		ABUT. DIAPH. U-BAR BETWEEN GIRDERS VERT.
S404	36		2-6			ABUT. DIAPH. TRANSVERSE
S605	2		1-8			ABUT. DIAPH. EXT. NORTH SIDE F.F. TRANSVERSE
S606	2		2-11			ABUT. DIAPH. EXT. SOUTH SIDE F.F. TRANSVERSE
S607	162		3-10			ABUT. DIAPH. BETWEEN GIRDERS F.F. TRANSVERSE
S608	8		2-8			ABUT. DIAPH. EXT. NORTH SIDE F.F. TRANSVERSE
S609	8		3-9			ABUT. DIAPH. EXT. SOUTH SIDE F.F. TRANSVERSE
S510	40		4-9	X		ABUT. DIAPH. STIRRUPS VERT.
S511	72		7-5	X		ABUT. DIAPH. U-BAR BETWEEN GIRDERS VERT.
S512	40		6-0			ABUT. DIAPH. AT GIRDER WEB HORIZ.
S513	8		16-3	X		ABUT. DIAPH. AT EXT. GIRDER VERT.
S514	4		17-7	X		ABUT. DIAPH. AT SIDEWALK VERT.
S515	27		13-4	X		PIER DIAPH. STIRRUPS VERT.
S516	36		4-7	X		PIER DIAPH. STIRRUPS VERT.
S417	126		3-10			PIER DIAPH. F.F. & B.F. TRANSVERSE
S418	833		36-5			DECK LONGITUDINAL BTM. & SIDEWALK & MEDIAN
S519	1678		33-8			DECK TRANSVERSE TOP & BTM.
S420	147		37-8			DECK LONGITUDINAL TOP SPAN 2
S421	150		35-4			DECK LONGITUDINAL TOP SPAN 2
S1022	99		45-0			DECK LONGITUDINAL TOP AT PIER
S423	163		6-8			SIDEWALK TRANSVERSE BTM.
S424	489		8-10	X		SIDEWALK TRANSVERSE TOP
S525	489		6-9	X		SIDEWALK TRANSVERSE TOP
S426	328		1-10	X		MEDIAN VERT.
S427	164		5-7			MEDIAN TRANSVERSE
S528	370		4-5	X		PARAPET "LF" VERT.
S529	370		4-10	X		PARAPET "LF" VERT.
S530	25		51-7			PARAPET "LF" LONGITUDINAL
S531	247		8-10	X		PARAPET "A" VERT.
S432	42		37-1			PARAPET "A" LONGITUDINAL
S433	147		34-8			DECK LONGITUDINAL TOP SPAN 1
S434	150		32-4			DECK LONGITUDINAL TOP SPAN 1

● CONCRETE MASONRY ANCHORS, TYPE S, 1/2-INCH

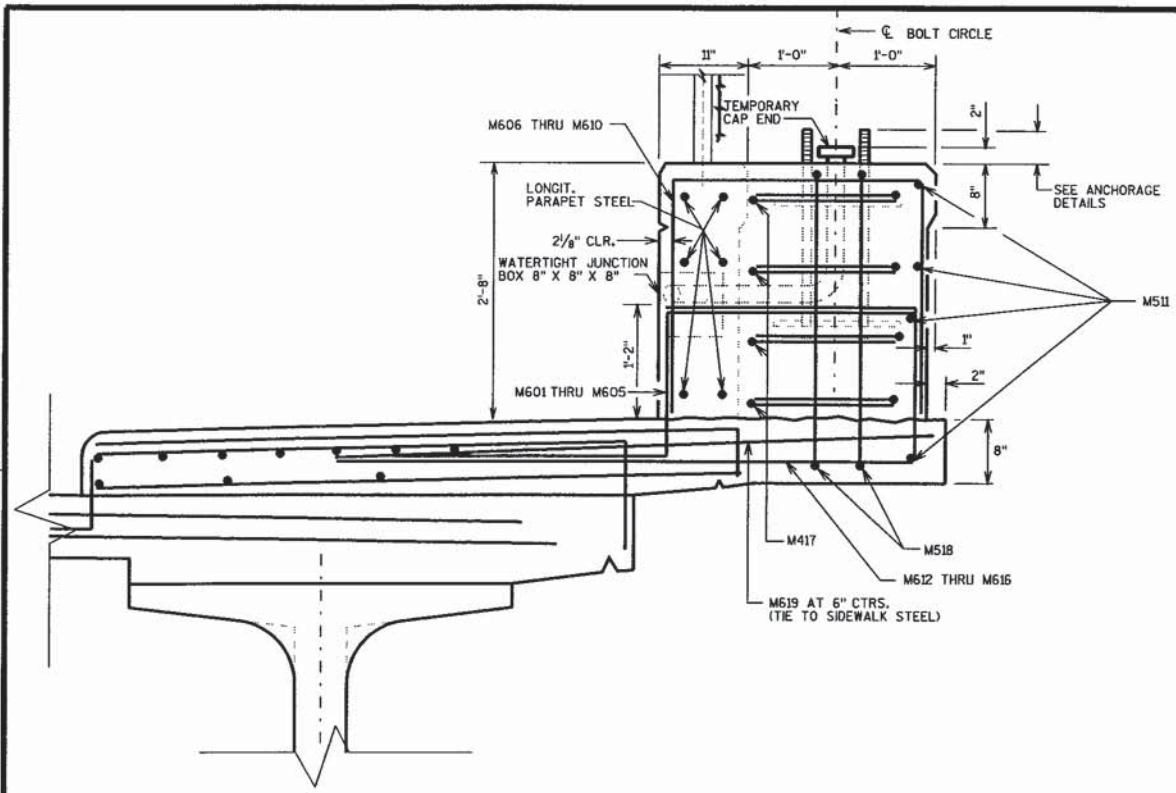


MARK	A	B
S501	2-10	4-2
S513	2-10	5-0
S514	2-10	5-8

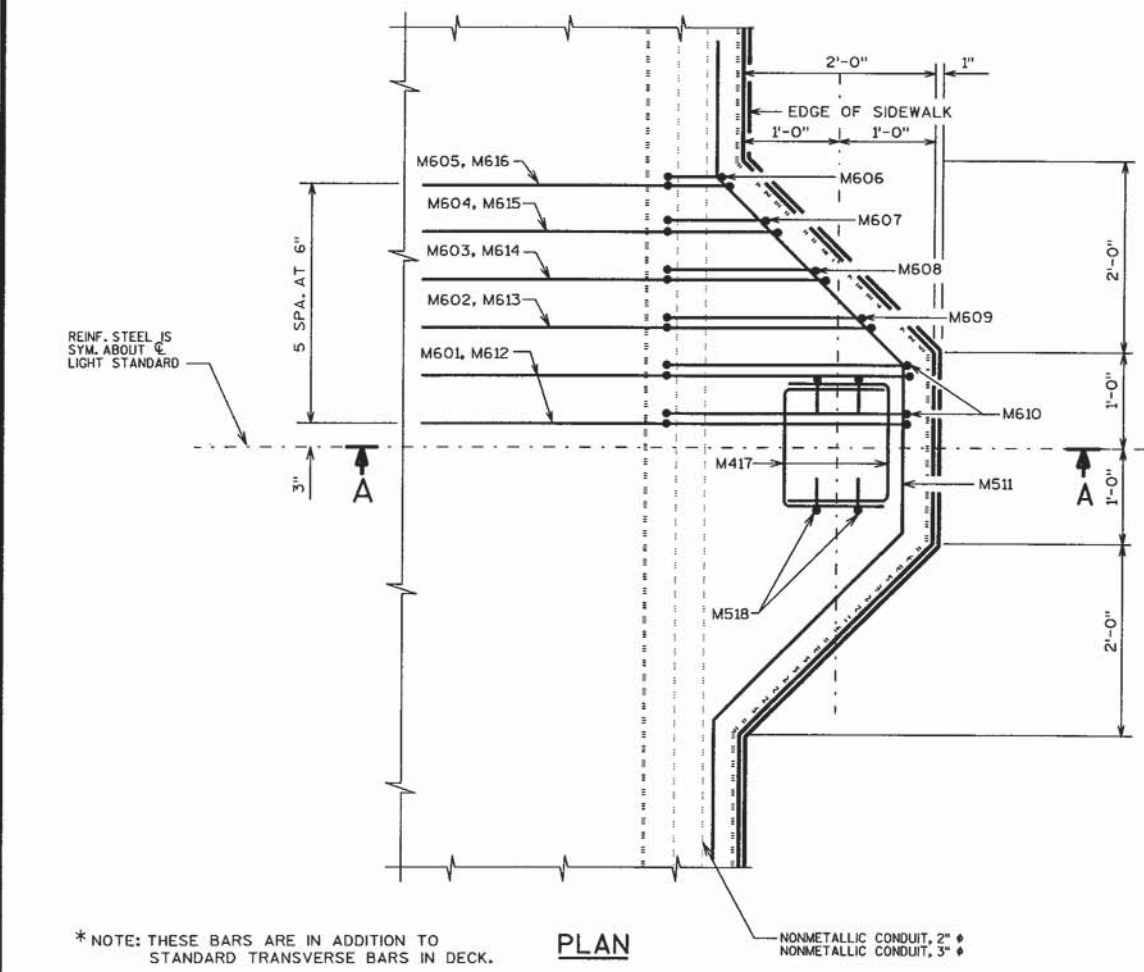
MARK	C	D
S510	3-1	0-11
S516	3-0	0-11

NO.	DATE	REVISION	BY
			
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	PLANS CKD.
SUPERSTRUCTURE DETAILS		ALC	
SHEET 16 OF 21			

LEVELS ON = 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63



SECTION A-A

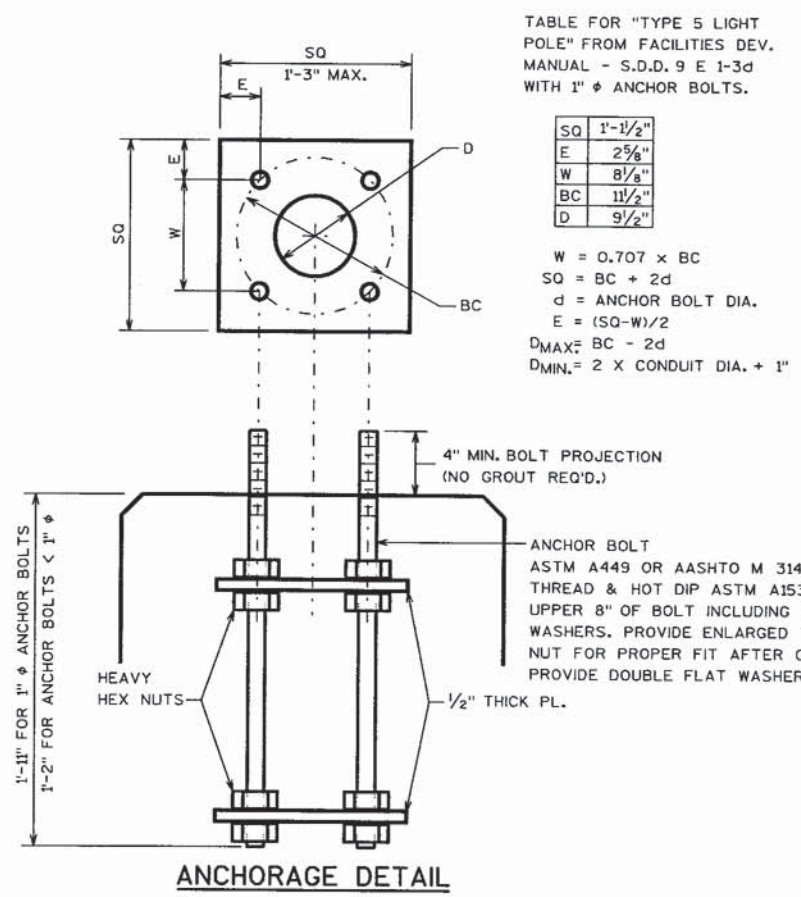
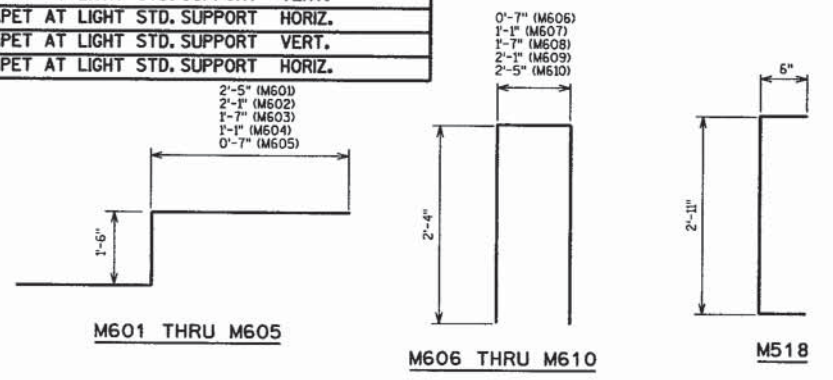


PLAN

BILL OF BARS

MARK	COATED	NO. RECD.	LENGTH	BENT	BAR SERIES	LOCATION
M601	X	4	6-6	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M602	X	2	6-2	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M603	X	2	5-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M604	X	2	5-2	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M605	X	2	4-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M606	X	2	4-11	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M607	X	2	5-5	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M608	X	2	5-11	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M609	X	2	6-5	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M610	X	4	6-9	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M511	X	4	10-9	X		PARAPET AT LIGHT STD. SUPPORT HORIZ.
M612	X	4	9-0	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M613	X	2	8-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M614	X	2	8-2	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M615	X	2	7-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M616	X	2	7-2	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M417	X	8	4-4	X		PARAPET AT LIGHT STD. SUPPORT HORIZ.
M518	X	4	3-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
M619	X	13	7-0			PARAPET AT LIGHT STD. SUPPORT HORIZ.

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.



ANCHORAGE DETAIL

TABLE FOR "TYPE 5 LIGHT POLE" FROM FACILITIES DEV. MANUAL - S.D.D. 9 E 1-3d WITH 1" ANCHOR BOLTS.

SQ	1'-1 1/2"
E	2 5/8"
W	8 1/8"
BC	11 1/2"
D	9 1/2"

$W = 0.707 \times BC$
 $SQ = BC + 2d$
 $d = \text{ANCHOR BOLT DIA.}$
 $E = (SQ - W) / 2$
 $D_{MAX} = BC - 2d$
 $D_{MIN} = 2 \times \text{CONDUIT DIA.} + 1"$

GENERAL NOTES

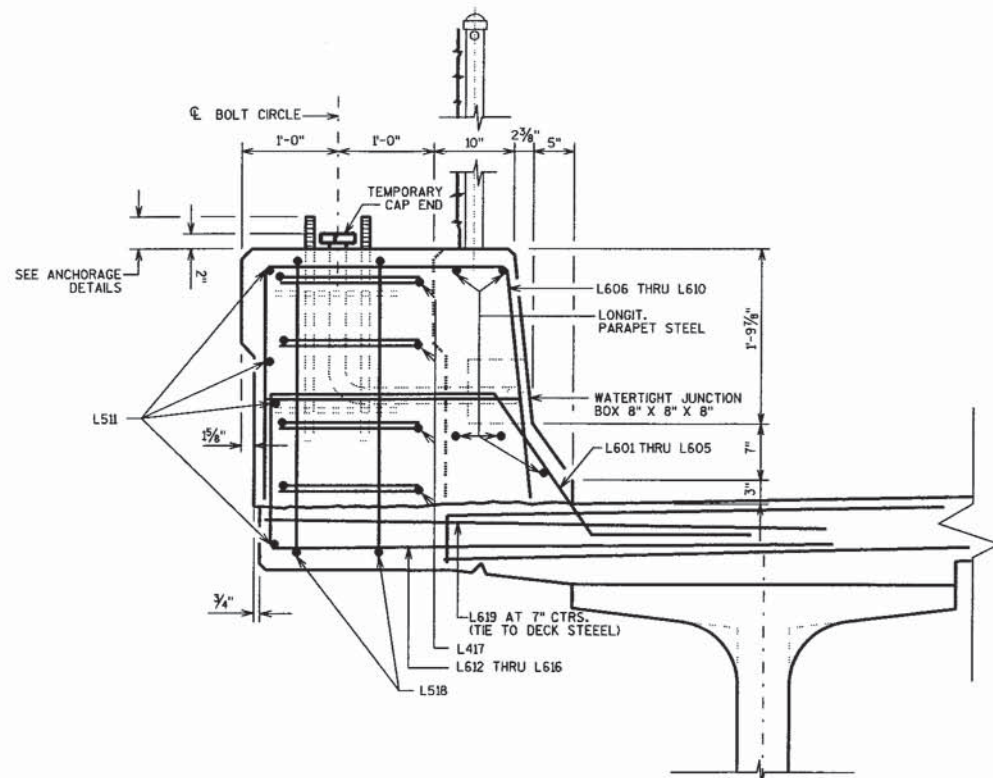
ALL BARS TO BE EPOXY COATED.

THIS STANDARD IS DESIGNED TO ACCOMMODATE 4 ANCHOR BOLTS OF A MAXIMUM DIAMETER OF 1".

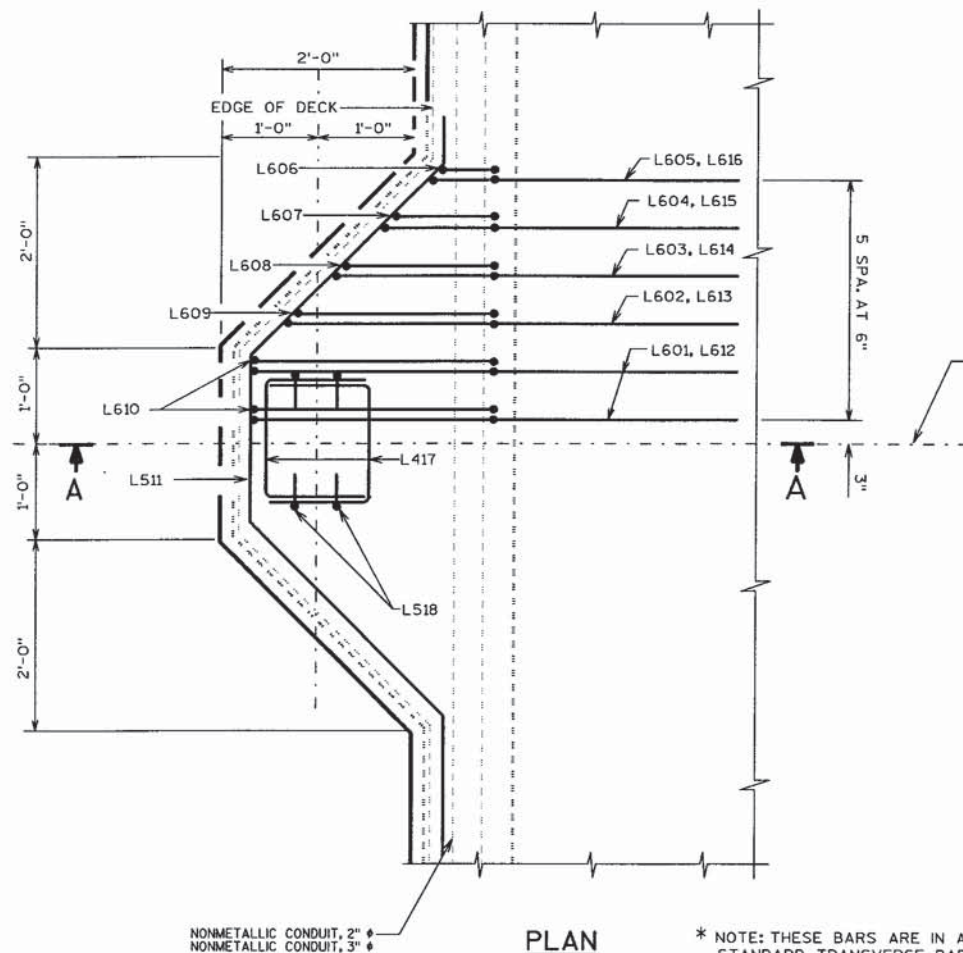
ANCHORAGE TO BE PAID FOR AS "ANCHOR ASSEMBLY LIGHT POLES" EA.

NO.	DATE	REVISION	BY
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET P.O. BOX 429 SPRING GREEN, WISCONSIN 53588			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	PLANS CKD.
		BXJ	ALC
LIGHT STANDARD DETAILS A PPT			SHEET 17 OF 21

LEVELS ON - 1,2,3,4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20,21,22,23,24,25,26,27,28,29,30,31,32,33,34,35,36,37,38,39,40,41,42,43,44,45,46,47,48,49,50,51,52,53,54,55,56,57,58,59,60,61,62,63

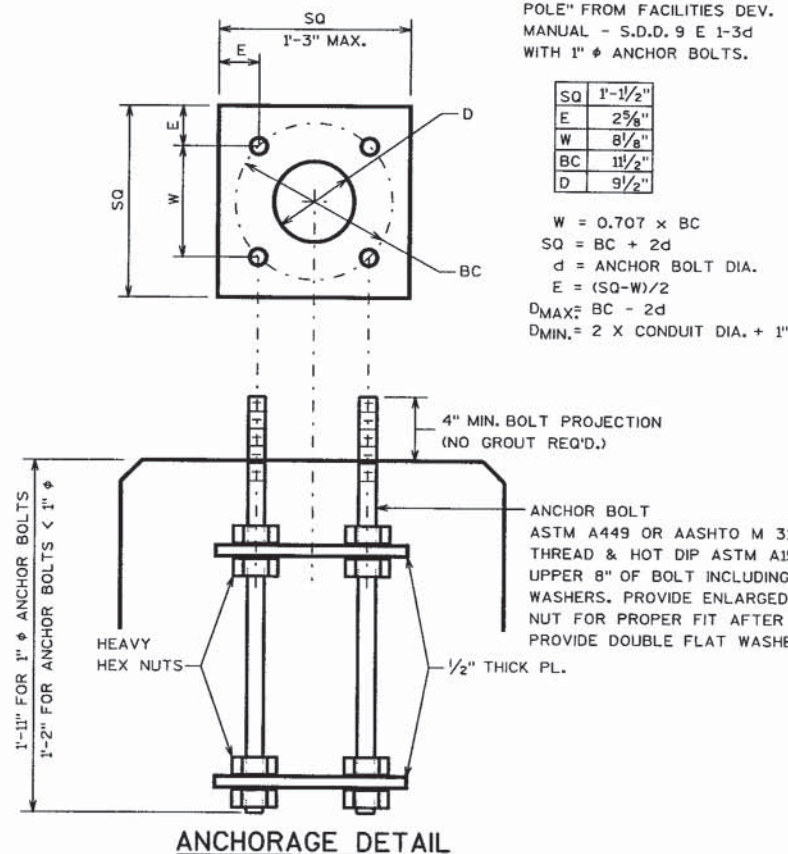


SECTION A-A



PLAN

* NOTE: THESE BARS ARE IN ADDITION TO STANDARD TRANSVERSE BARS IN DECK.

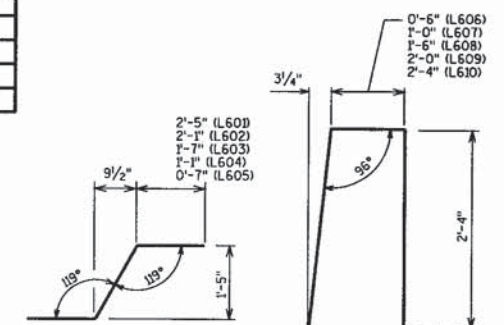


ANCHORAGE DETAIL

BILL OF BARS

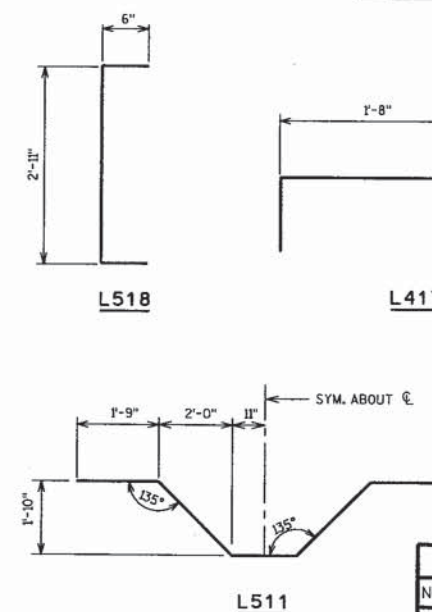
MARK	COATED	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
L601	X	4	6-9	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L602	X	2	6-5	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L603	X	2	5-11	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L604	X	2	5-5	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L605	X	2	4-11	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L606	X	2	4-10	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L607	X	2	5-4	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L608	X	2	5-10	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L609	X	2	6-4	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L610	X	4	6-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L511	X	4	10-9	X		PARAPET AT LIGHT STD. SUPPORT HORIZ.
L612	X	4	9-0	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L613	X	2	8-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L614	X	2	8-2	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L615	X	2	7-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L616	X	2	7-2	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L417	X	8	4-4	X		PARAPET AT LIGHT STD. SUPPORT HORIZ.
L518	X	4	3-8	X		PARAPET AT LIGHT STD. SUPPORT VERT.
L619	X	12	7-0			PARAPET AT LIGHT STD. SUPPORT HORIZ.

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.



L601 THRU L605

L606 THRU L610



L518

L417

L612 THRU L616

GENERAL NOTES

ALL BARS TO BE EPOXY COATED.
THIS STANDARD IS DESIGNED TO ACCOMMODATE 4 ANCHOR BOLTS OF A MAXIMUM DIAMETER OF 1".
ANCHORAGE TO BE PAID FOR AS "ANCHOR ASSEMBLY LIGHT POLES" EA.

STATE PROJECT NUMBER		SHEET NO.	
1190-00-80		8.18	
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WESTBROOK ASSOCIATED ENGINEERS, INC.
619 EAST HOXIE STREET
P.O. BOX 429
SPRING GREEN, WISCONSIN 53588STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAYS

STRUCTURE B-09-262

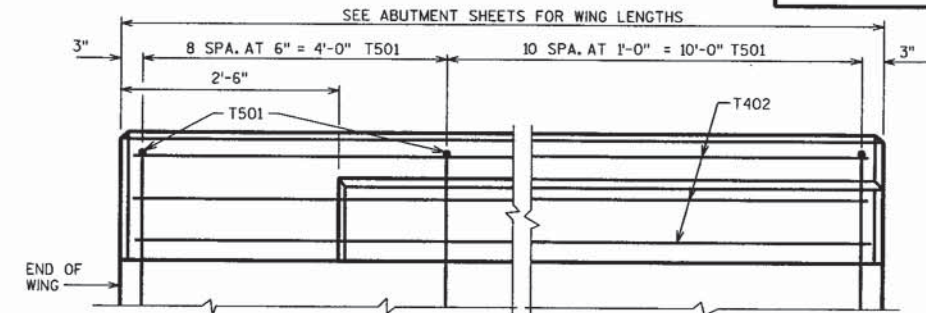
CONST. SPEC. 1996

DRAWN BY BXJ

PLANS CKD. ALC

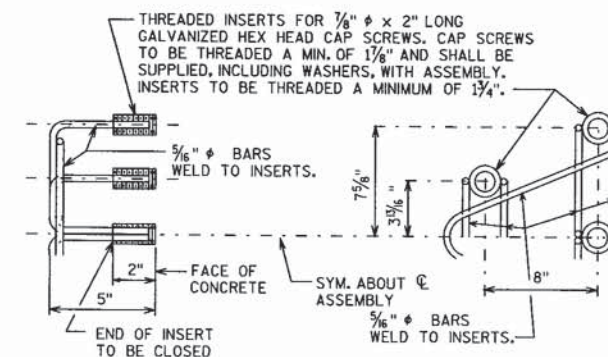
LIGHT STANDARD DETAILS LF PPT

SHEET 18 OF 21



VIEW SHOWING FRONT FACE OF PARAPET REINFORCEMENT

BILL OF BARS

[illegible]

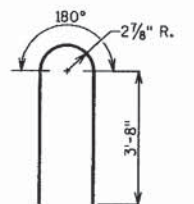
DETAIL OF ANCHOR ASSEMBLY


NOTE: HEX. HEAD CAP SCREWS & WASHERS TO BE GALVANIZED
IN ACCORDANCE WITH AASHTO M232 CLASS C.

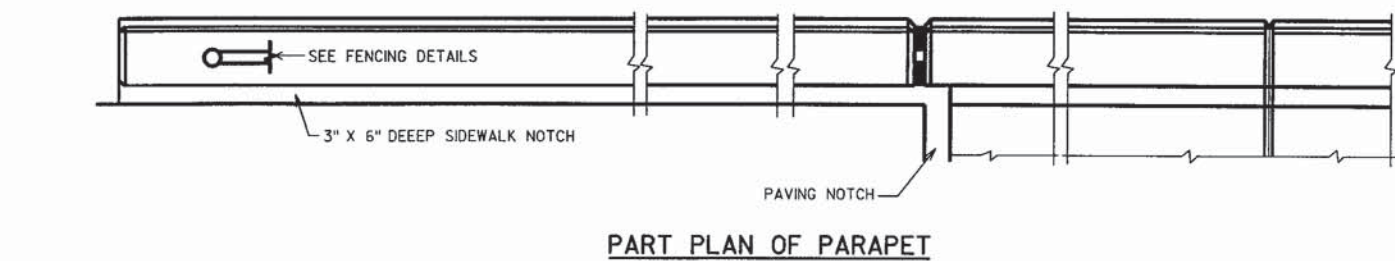
ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLY FOR BEAM GUARD", EACH.

NOTES

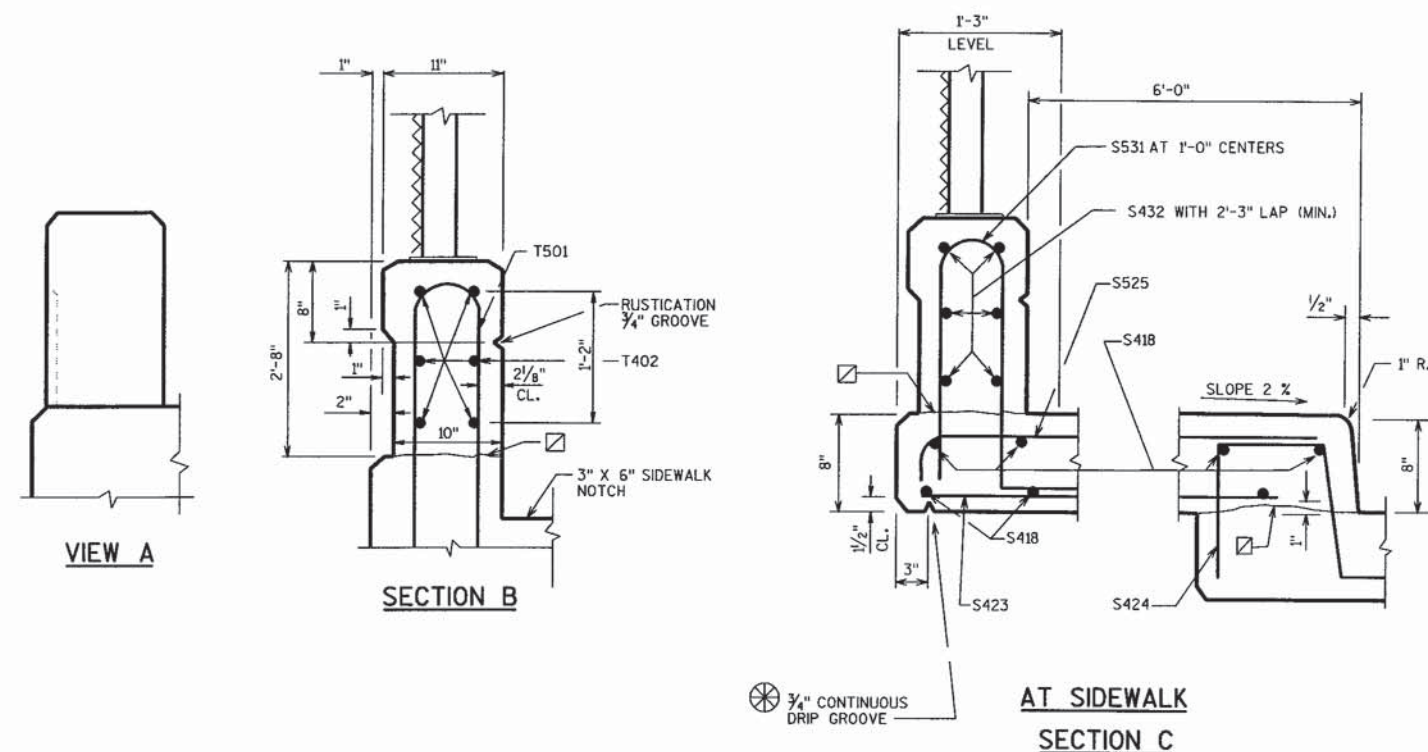
WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/8" ZINC OR ALUMINUM PLATE CUT AS SHOWN IN SECTION "D" BY SHADED AREA. IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH BITUMINOUS PAINT AND PLATE SEPARATORS MAY BE OMITTED.

T501

- ☒ HORIZ. CONST. JOINT-STRIKE OFF AS SHOWN
AND LEAVE ROUGH.
-  END 2'-0" AWAY FROM FACE OF ABUT.




PART PLAN OF PARAPET



SECTION D

SHOWING DEFLECTION JOINT IN PARAPET AND
SIDEWALK AT C PIER.

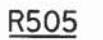
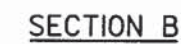
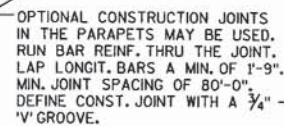
SECTION E

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE			
CONST. SPEC.	1996	DRAWN BY	PLANS C'D.
		BJX	ALC
VERTICAL FACE PARAPET "A"		SHEET 19 OF 21	

8.20


FOR ABUTMENT PARAPETS

BAR MARK	COAT	W. ABUT.	E. ABUT.	LENGTH	BENT	LOCATION
R501	X	14	14	4'-7"	X	PARAPET VERT.
R502	X	8	8	3'-2"	X	PARAPET VERT.
R503	X	12	12	4'-8"	X	PARAPET VERT.
R504	X	4	4	14'-0"		PARAPET HORIZ.
R505	X	26	26	4'-10"	X	PARAPET VERT.
R506	X	1	1	14'-1"	X	PARAPET HORIZ.

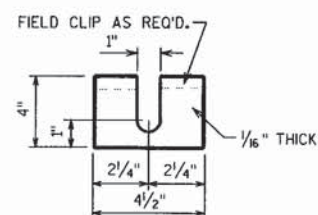


NOTE: HEX. HEAD CAP SCREWS & WASHERS TO BE GALVANIZED
IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLY FOR BEAM GUARD", EACH.

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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	BXJ PLANS CK'D. ALC
SLOPED FACE PARAPET "LF"		SHEET 20 OF 21	

CHAIN LINK FENCE SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M-181 TYPE IV, CLASS B ANY SPECIFICATIONS IN 616.2.3, THAT CONFLICTS WITH AASHTO M-181 SHALL NOT APPLY.



SHIMS REQUIRED ONLY WHEN POSTS ARE WELDED
TO BASE PLATES. PROVIDE 4 SHIMS PER POST.

POST

1 1/4" ϕ RAILS

STRETCHER BARS

CHAIN LINK FABRIC #9 GAUGE 2" STEEL MESH FENCING (TYP.)

2" ϕ LINE POST

TOP OF PARAPET

2 WAY CLAMP

END CLAMP

BAR BAND

ABUT. WING TIP

B.F. ABUTMENT

9" 11" 9"

1 1/4" ϕ RAILS

STRETCHER BAR

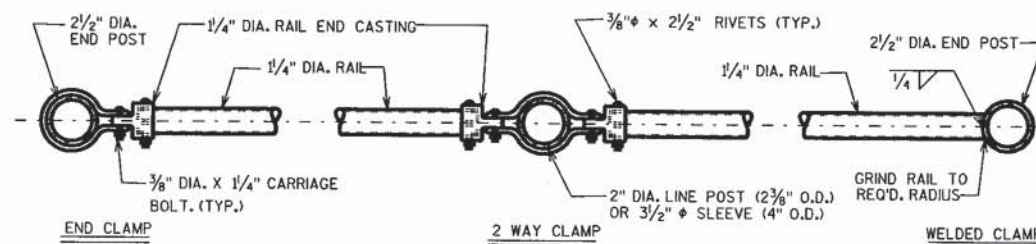
END CLAMP

2 1/2" DIA. END POST

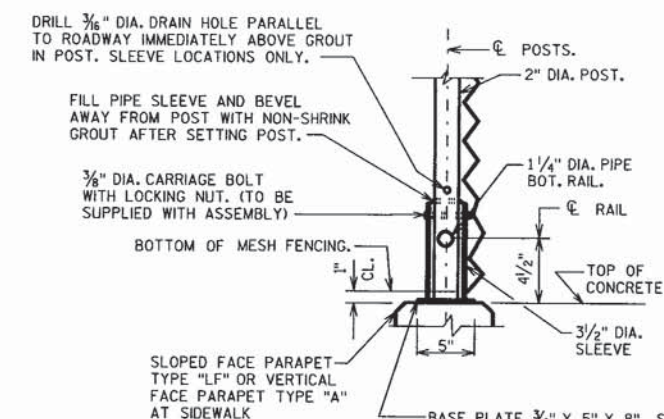
TIE WIRES

PLACE ORNAMENTAL CAPS ON TOP OF POST WITH TAPPED SET SCREW OR BOLT

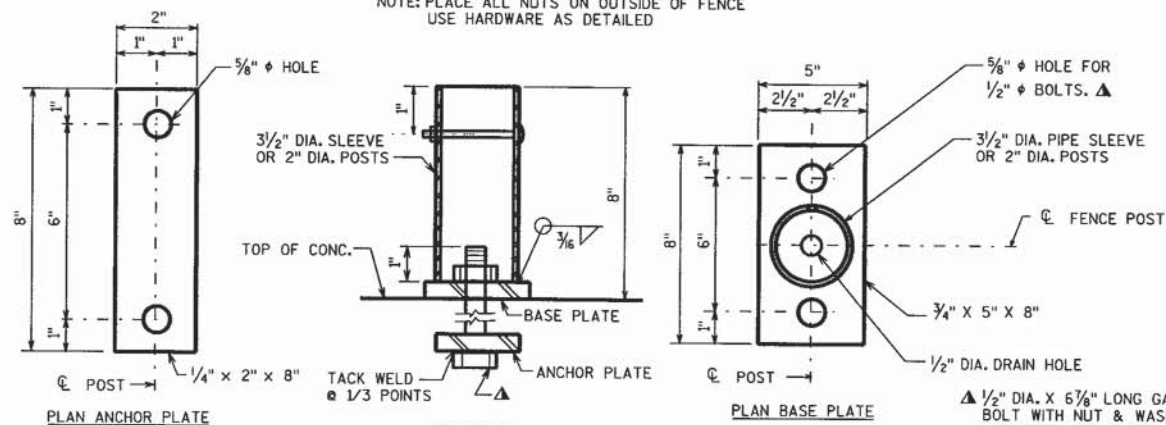
FENCE PART ELEVATION



NOTE: PLACE ALL NUTS ON OUTSIDE OF FENCE
USE HARDWARE AS DETAILED




DETAIL A



UNIT SHALL BE GALV. AFTER FABRICATION

NOTE: IN LIEU OF USING THE 3/2" ϕ SLEEVE, THE 2" ϕ FENCE POST MAY BE WELDED TO THE BASE PLATE.

SECTION THRU FENCE AT SIDEWALK

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS			
STRUCTURE B-09-262			
CONST. SPEC.	1996	DRAWN BY	BXJ PLANS CK'D.
FENCE DETAILS		SHEET 21 OF 21	