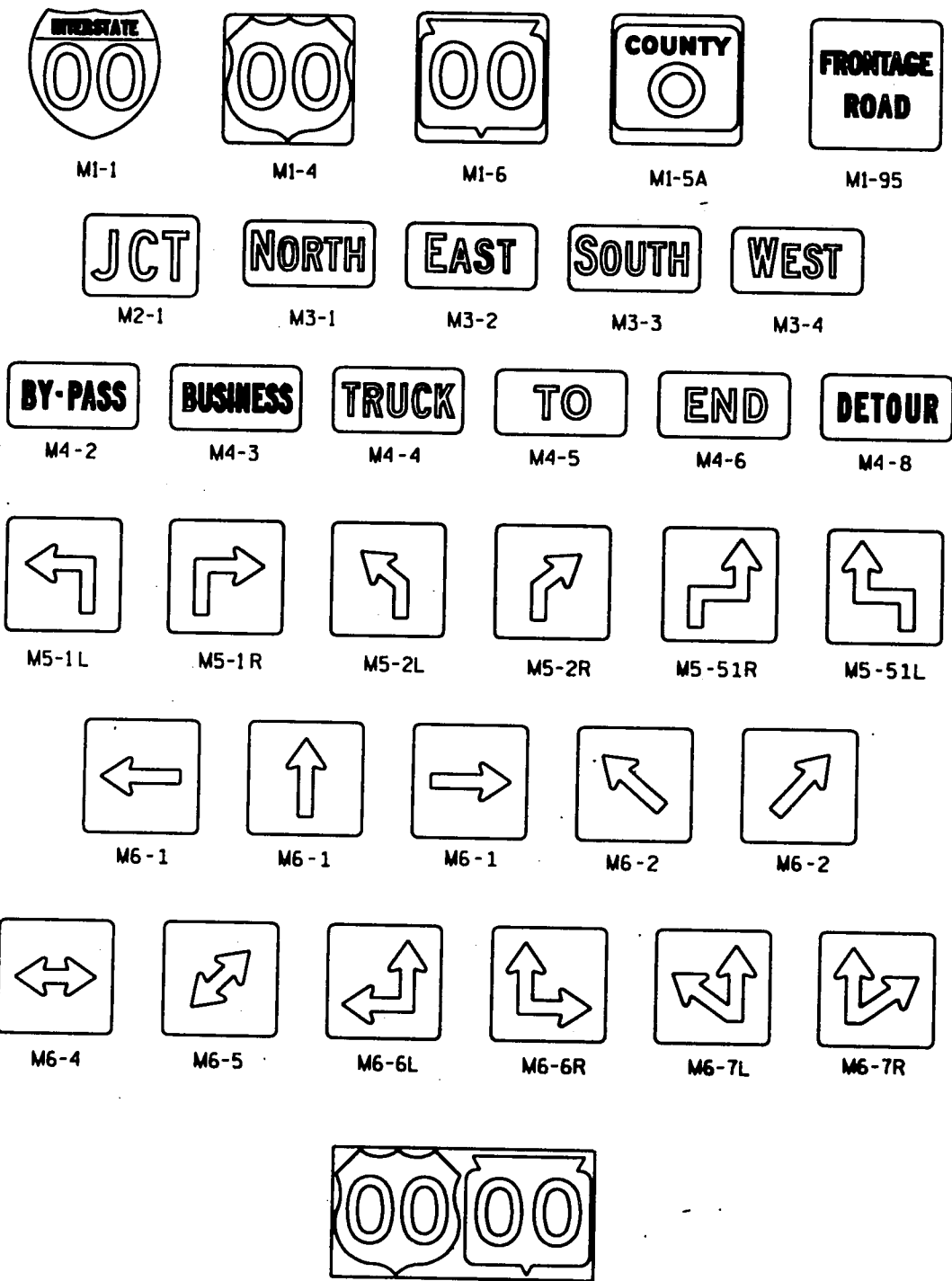
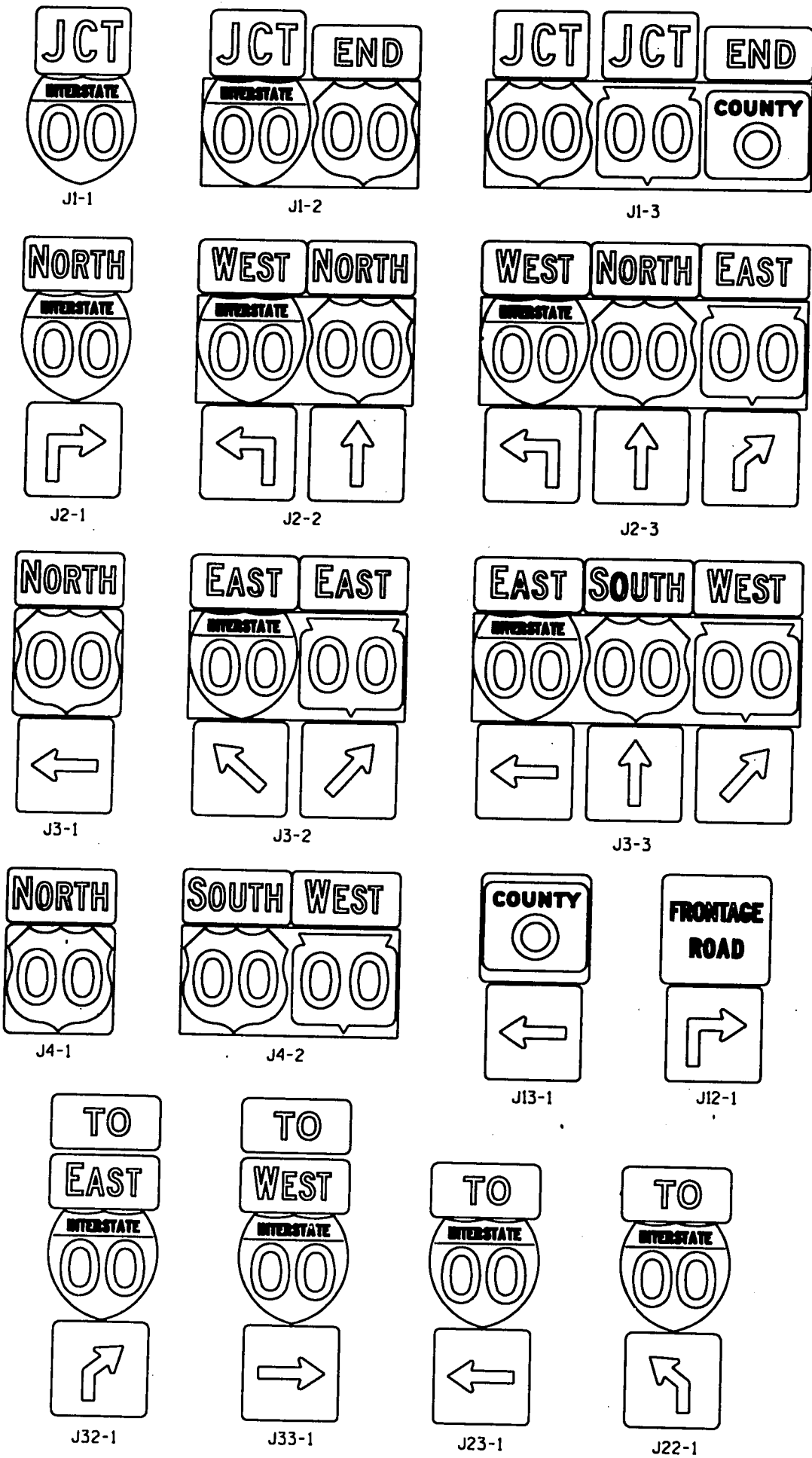


TYPICAL ASSEMBLIES

INDIVIDUAL COMPONENTS OF ASSEMBLIES

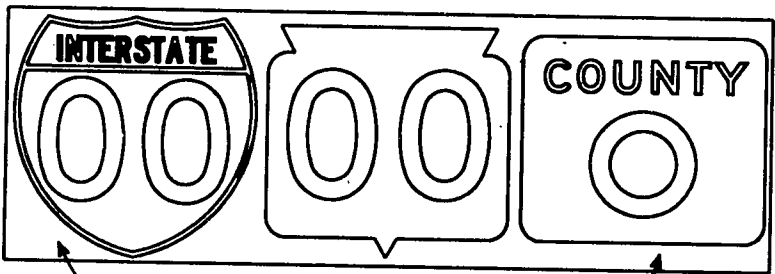


GENERAL NOTES

1. All components within any individual assembly shall be the same "size". The following table illustrates that situation:

SIZE	M1'S	M2	M3'S & M4'S	M5'S & M6'S
2	24 X 24	21 X 15	24 X 12	21 X 21
3,4-5	36 X 36	30 X 21	30 X 15	30 X 30

2. For any assembly containing two or more route markers, the route markers SHALL be placed on a single PLYWOOD panel. All other materials within the assembly can be either plywood or aluminum.
3. Certain marker heads require the component pieces to be the same color. As an example, all the componets used with an M1-1 marker shall be blue.



DATE DRAWN 4-19-93 DATE REDRAWN

DATE REVISED

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

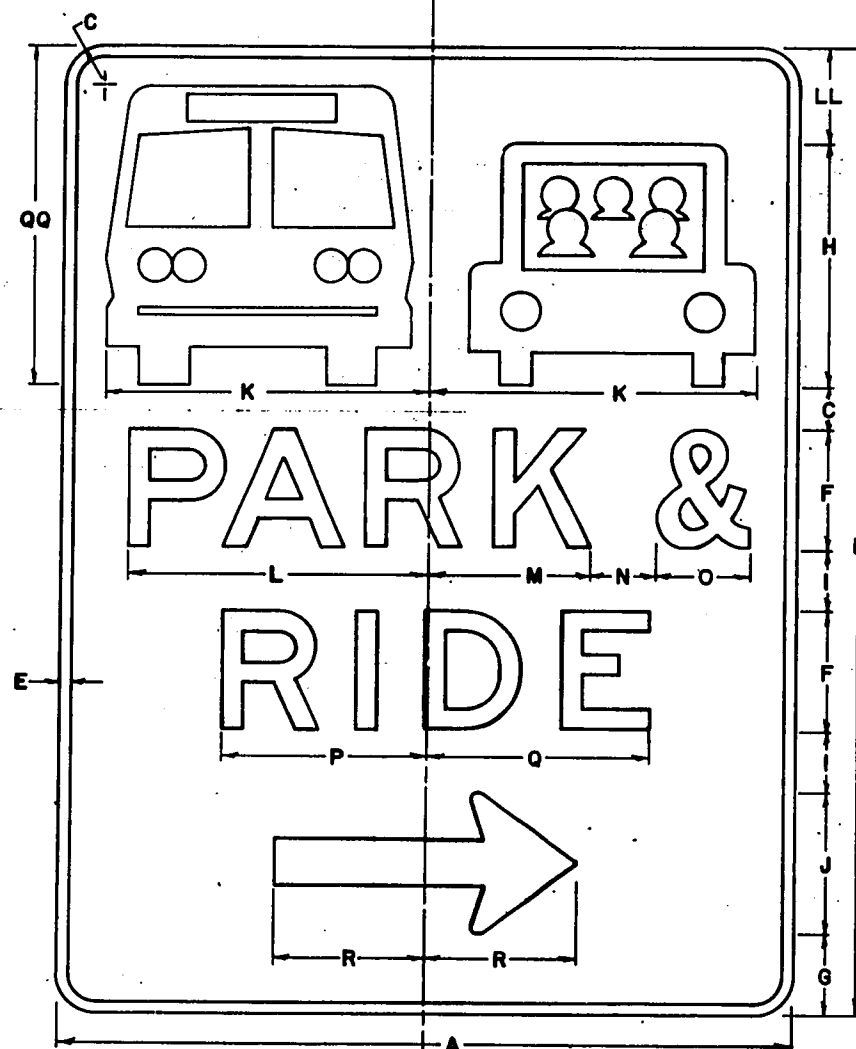
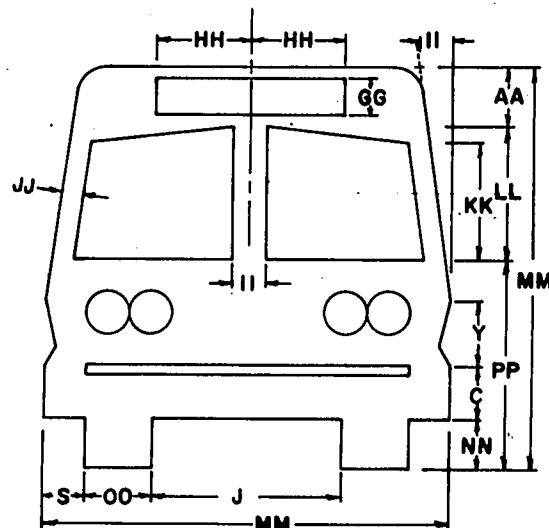
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *John F. Busch*
State Traffic Engineer

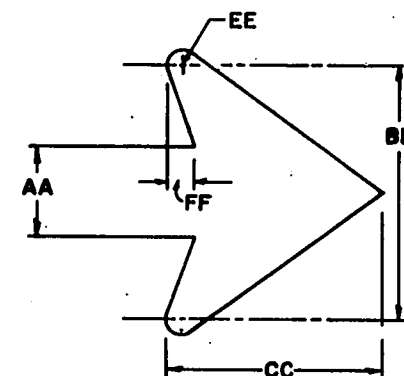
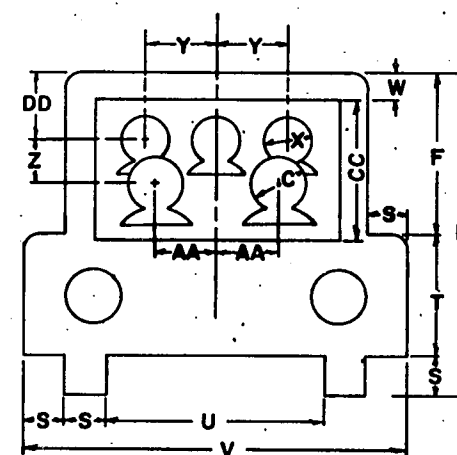
DATE 8/9/93 PLATE NO. A2-1.4

NOTES

1. Sign is Type II - Reflective - reference WIS D.O.T. Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. The D4-2L is the same as a D4-2R except the arrow is reversed.
6. The D4-2 sign may have either symbol or both symbols at the same time.

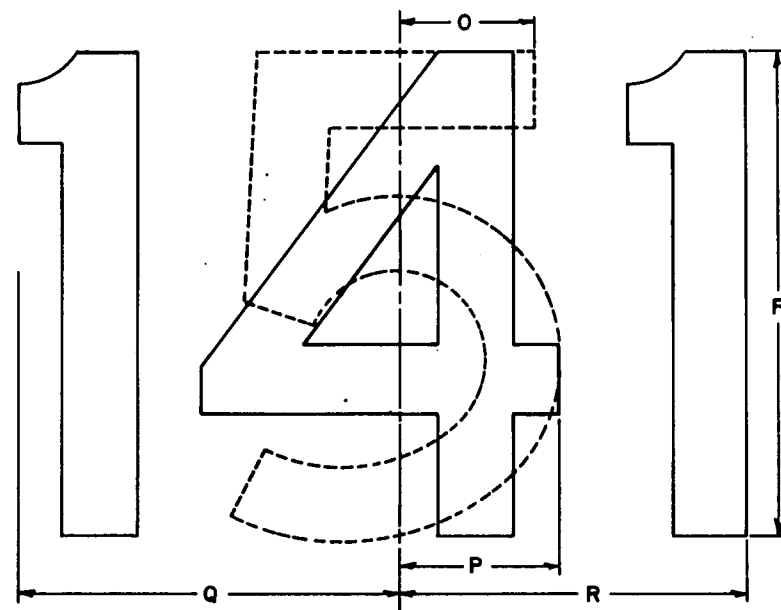
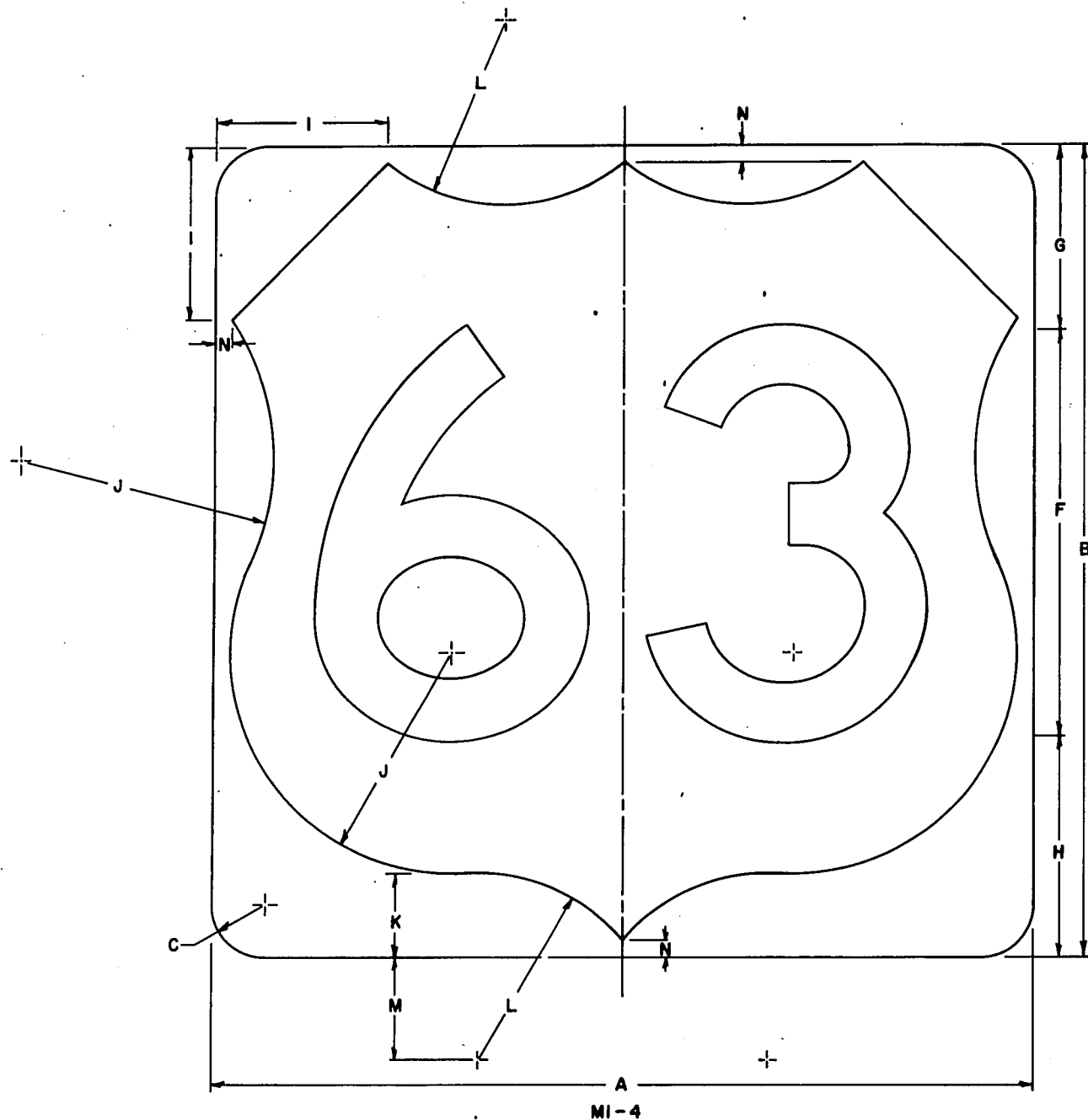


D4-2R



SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1																											
Standard	2	36	48	2		1/2	6	4	12	3	7	16	14 3/4	7 7/8	3 1/4	4 5/8	10	10 7/8	7 3/8	1 1/2	4 1/2	8	14	1	1 3/4	2 5/8	1 5/8	12.0
Oversize	3																											
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2	2 1/4	6 1/4	5 1/4	2 1/2	3/8	5/8	1 3/8	3 1/2	1 1/4	3/4	4 3/8	5	15	1 7/8	2 1/2	7 3/4	17										
Oversize	3																											
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn - 10-16-79	Date Redrawn -
Date Revised -	
STANDARD SIGN	
D4-2	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 9-25-81	PLATE NO. D4-2.1



NOTES

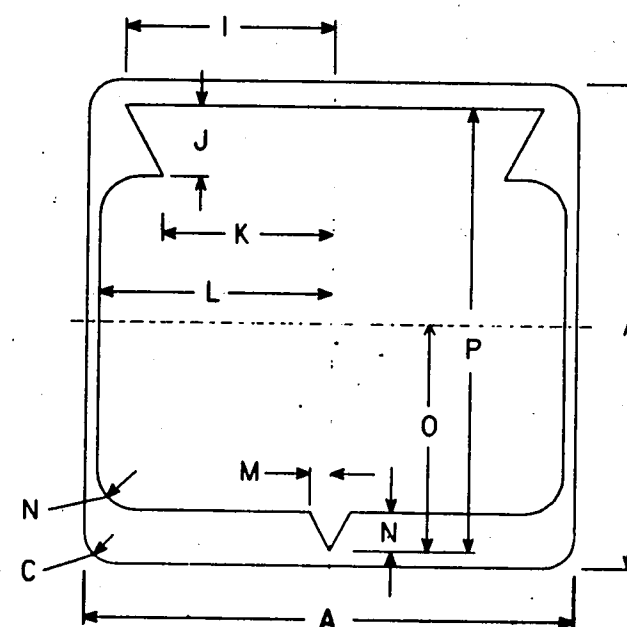
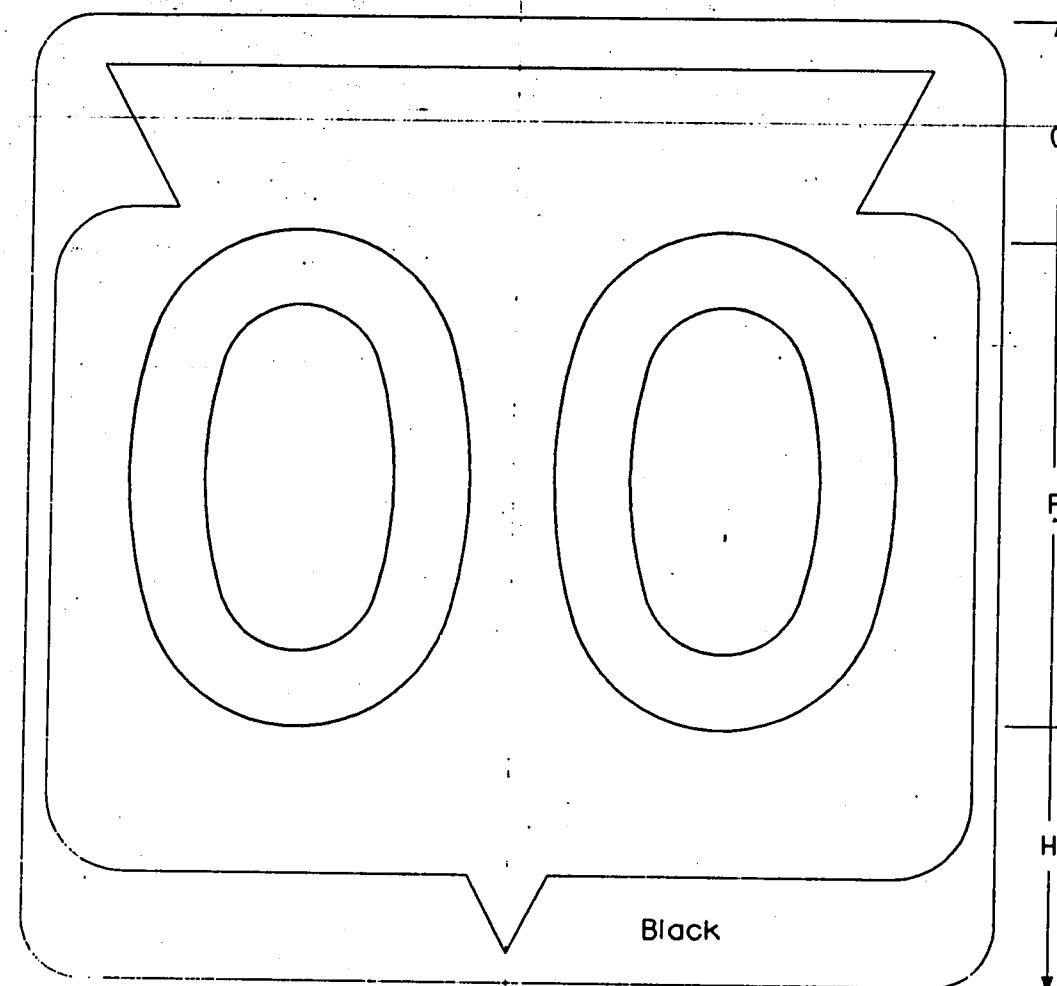
- Sign is Type II
- | | |
|-------------------|----------------|
| Color | Material |
| Background- White | Refl. Sheeting |
| Message - Black | Non-Reflective |
- Message Series- as noted below
- Corners may be square or rounded when base material is plywood, but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- For 3 digit numbers 141 & 151 use the layout as shown in a standard Series D.
- In a few cases numerals cannot be accommodate within the space available. For these situations, the standard Series "D" numeral may be reduced to Series "C", or as a second choice to the next smaller height commonly available.
- Substitute appropriate numerals and adjust spacing to achieve proper balance.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1																											
Standard	2	24	24	1½			12	5½	6½	5	7½	2½	5½	3	½	3	4	9⅞	8½									4.0
Oversize	3																											
Exp-way	4	36	36	2¼			18	8¼	9¾	7¼	11¼	3¾	8¼	4½	¾	5	5⅞	14⅛	12¾									9.0
Freeway	5	36	36	2¼			18	8¼	9¾	7¼	11¼	3¾	8¼	4½	¾	5	5⅞	14⅛	12¾									9.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn -	Date Redrawn - 3-10-80
Date Revised - 1-15-81	
U.S. ROUTE MARKER MI-4 FOR ASSEMBLIES	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED <i>[Signature]</i> Chief Traffic Engineer	
DATE 8-14-81	PLATE NO. MI-4.3

NOTES

1. Sign is Type II- Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Routes having one number - Series "E"
Routes having two numbers - Series "D"
or it can be reduced to Series "C" or to the next smaller height commonly available to fit the space available.
5. Substitute appropriate numerals & adjust spacing to achieve proper balance.

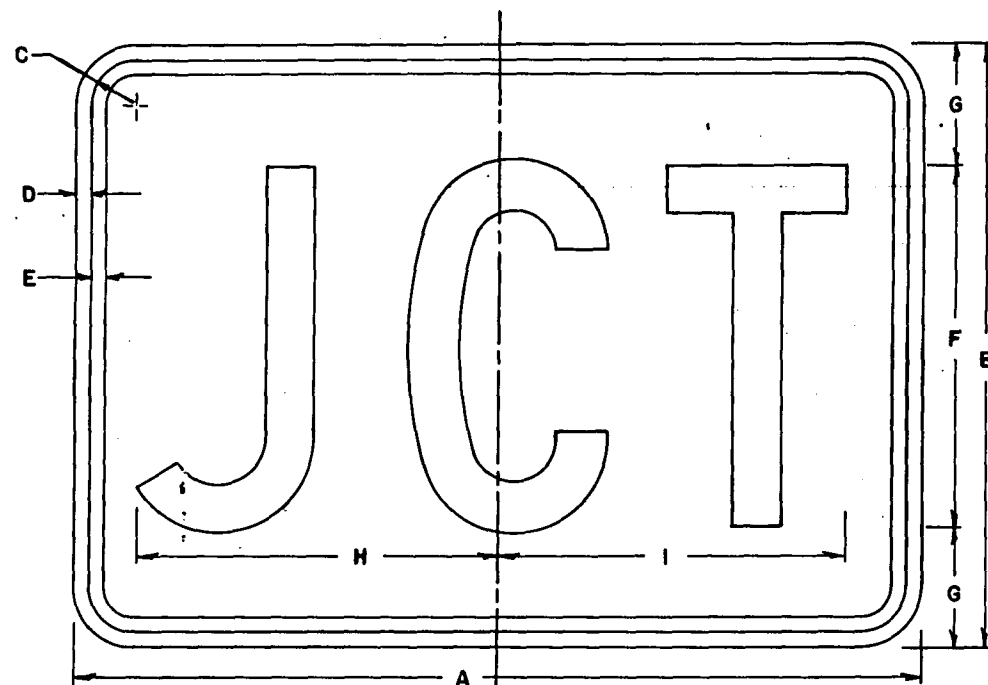


SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
Standard	2	24	1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
Over size	3																										
Expanded	4	36	2 1/4			18	8 1/4	9 3/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
Frame	5	36	2 1/4			18	8 1/4	9 3/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

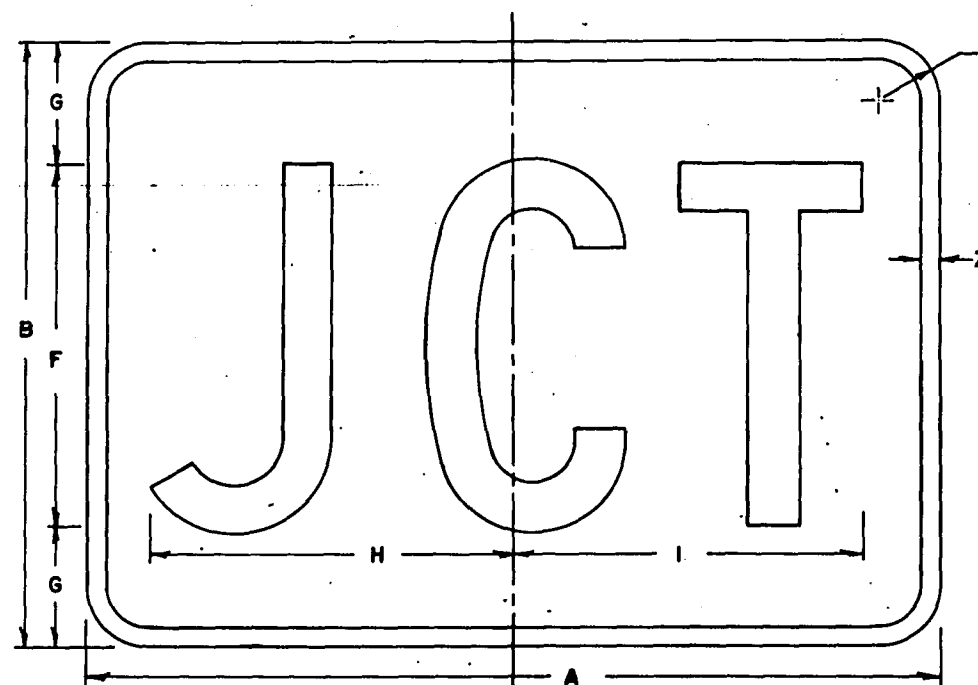
DATE DRAWN 8-29-88	DATE REDRAWN
DATE REVISED	
STATE ROUTE MARKER M1-6 FOR ASSEMBLIES	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> State Traffic Engineer
DATE 10-3-88	PLATE NO. M1-6.5

NOTES

- Sign is Type II - See note 5 - reference
WIS DOT Standard Specification for ROAD
and BRIDGE CONSTRUCTION latest edition.
- Color:
Background - } See Note 5
Message - }
- Message Series - C
- Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal the
corners and borders shall be rounded.
- M2-1: Background - ReflectORIZED White
Message - Black
MB2-1: Background - Reflective Blue
Message - ReflectORIZED White
MG2-1: Background - Reflective Green
Message - ReflectORIZED White
MK2-1: Background - Non-reflective Green
Message - Non-reflective White
MM2-1: Background - ReflectORIZED White
Message - Reflective Green
MN2-1: Background - Reflective Brown
Message - ReflectORIZED White
MR2-1: Background - Non-reflective Brown
Message - Non-reflective Yellow
- Border shall be omitted on MM2-1.
- Drawing may be scaled for standard size only.



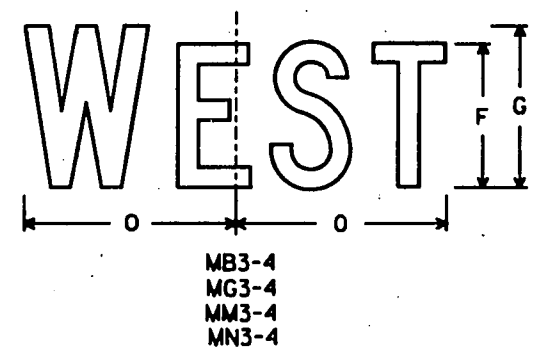
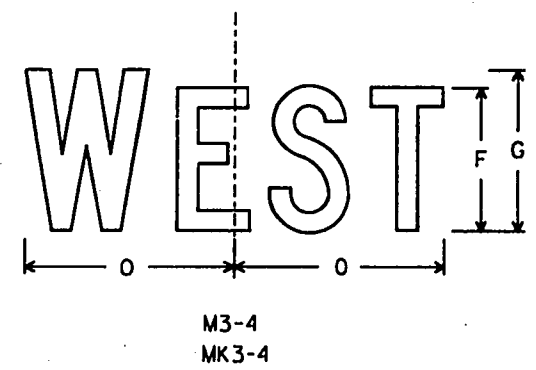
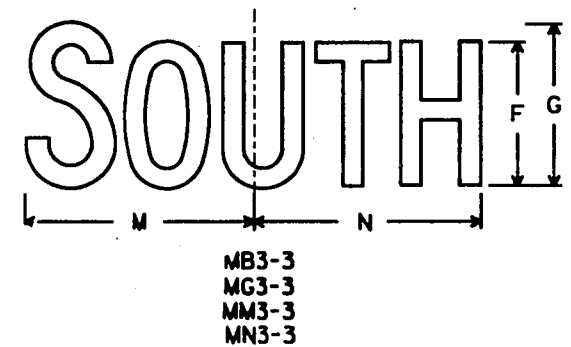
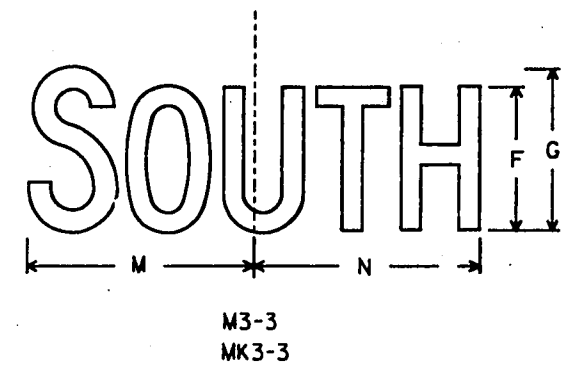
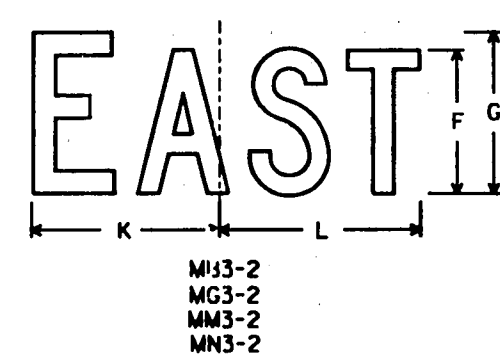
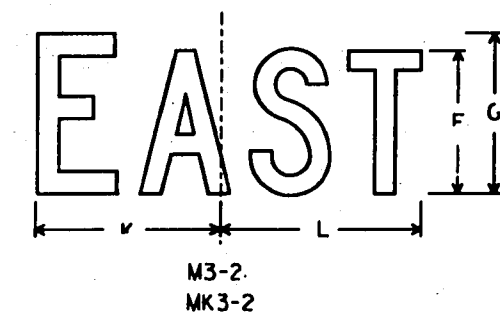
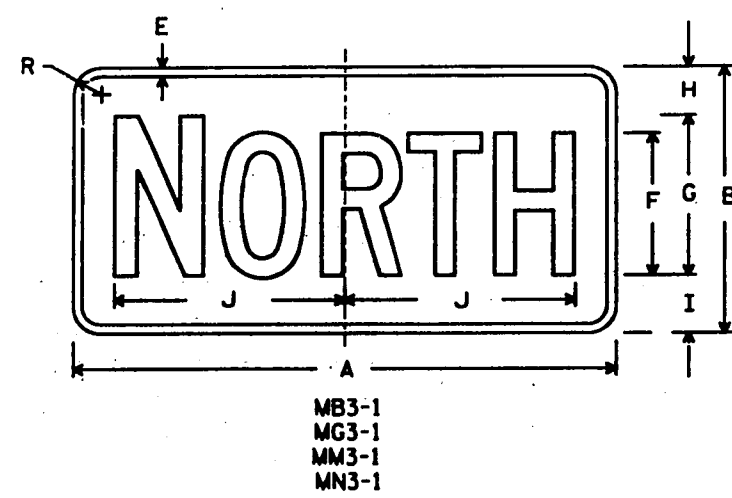
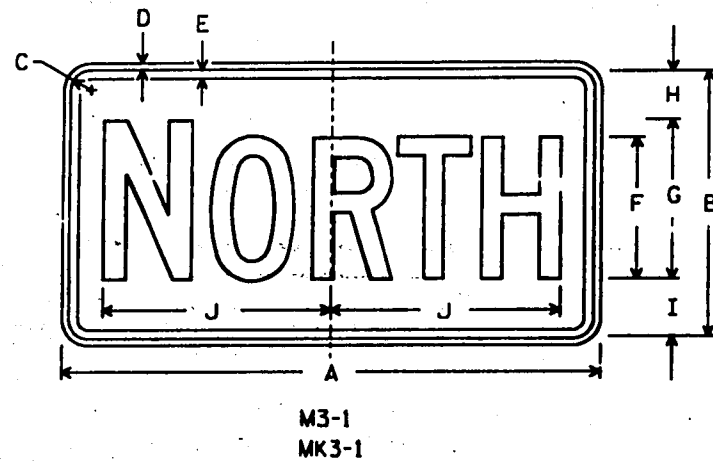
M2-1
MK2-1
MM2-1



MB2-1
MG2-1
MN2-1
MR2-1

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Std Area Sq. Ft.
Minimum	1																											
Standard	2	21	15	1 1/8	3/8	3/8	9	3	8 15/16	8 5/8																1 1/2	1 1/2	2.187
Oversize	3																											
Exp. way	4	30	21	1 1/8	3/8	1/2	13	4	12 7/8	12 7/8																1 1/2	1 1/2	4.375
Freeway	5	30	21	1 1/8	3/8	1/2	13	4	12 7/8	12 7/8																1 1/2	1 1/2	4.375
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn -	Date Redrawn - 11-23-87
Date Revised - 11-23-81	
STANDARD SIGN M2-1	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 4-7-82	PLATE NO M2-1.4



NOTES

- Signs are Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition
- Color:
Background - See note 5
Message - See note 5
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M3-1 thru M3-4 Background - Reflective white
Message - Black
MB3-1 thru MB3-4 Background - Reflective blue
Message - Reflective white
MG3-1 thru MG3-4 Background - Reflective green
Message - Reflective white
MK3-1 thru MK3-4 Background - Non-Reflective green
Message : Non-Reflective white
MM3-1 thru MM3-4 Background - Reflective white
Message - Reflective green
MN3-1 thru MN3-4 Background - Reflective brown
Message - Reflective white
- Border shall be omitted on MM series.
- Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	24	12	1 1/8	3/8	1/2	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	30	15	1 1/8	3/8	1/2	8	9	2 3/4	3 1/4	12 3/4	10 3/8	11 1/8	12 5/8	12 1/2	11 5/8			1 1/2									3.13
4	30	15	1 1/8	3/8	1/2	8	9	2 3/4	3 1/4	12 3/4	10 3/8	11 1/8	12 5/8	12 1/2	11 5/8			1 1/2									3.13
5	30	15	1 1/8	3/8	1/2	8	9	2 3/4	3 1/4	12 3/4	10 3/8	11 1/8	12 5/8	12 1/2	11 5/8			1 1/2									3.13

DATE DRAWN 6-12-92 DATE REDRAWN

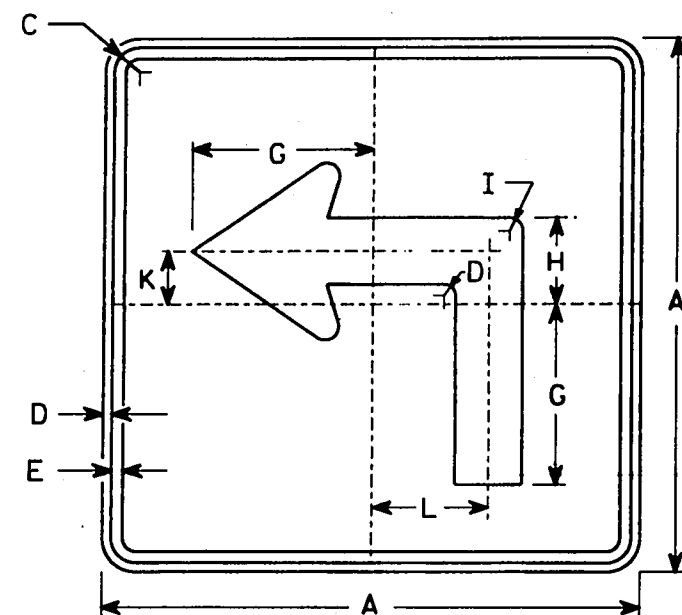
DATE REVISED

STANDARD SIGNS
M3-1 thru M3-4
SERIES

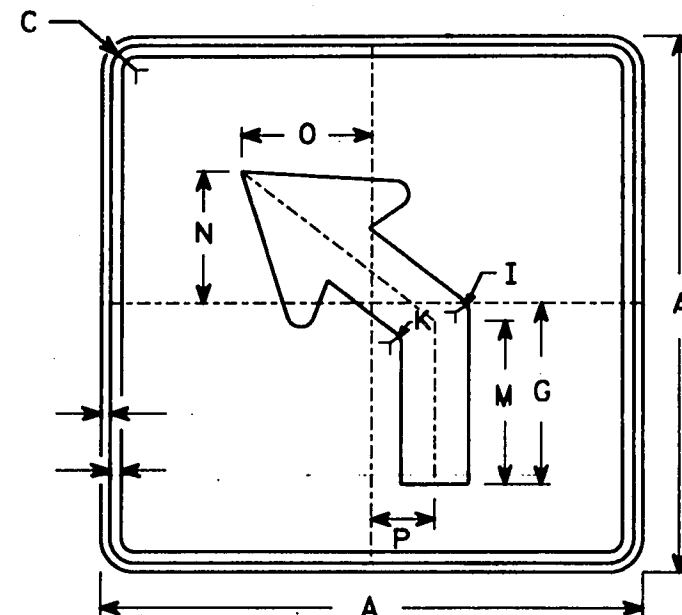
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
John F. Russell
State Traffic Engineer

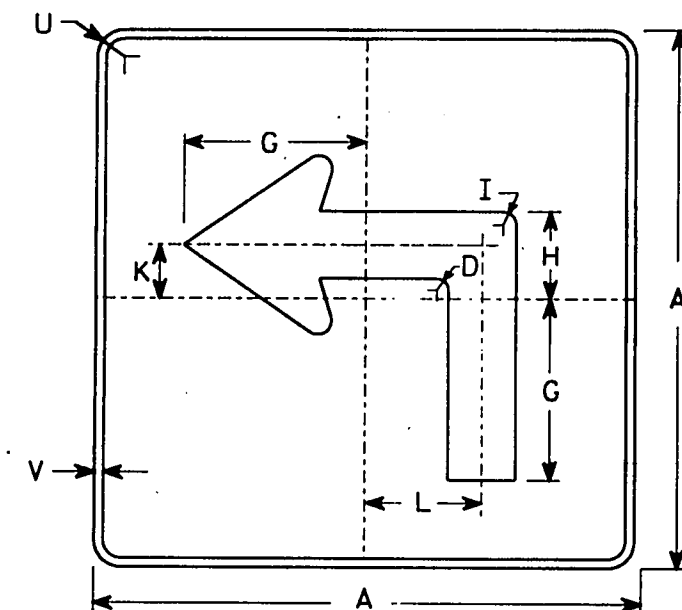
DATE 6/23/92 PLATE NO. M3-1.5



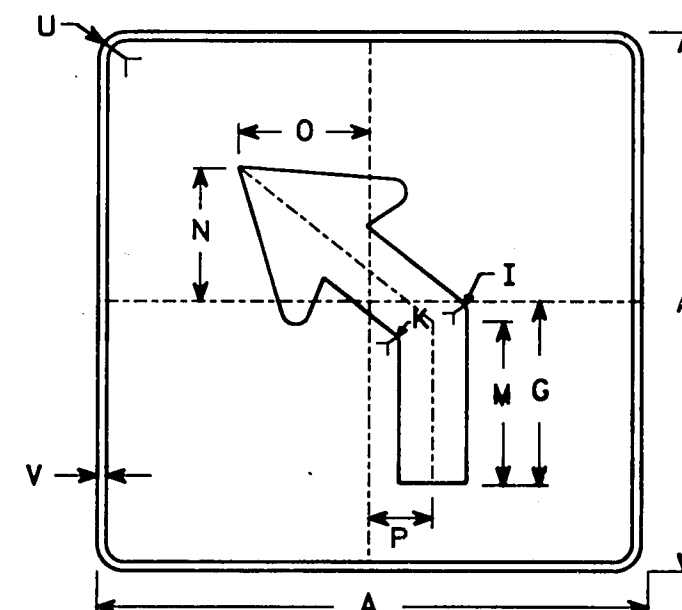
M5-1L
MK5-1L
MM5-1L (See Note 7)
M05-1L



M5-2L
MK5-2L
MM5-2L (See Note 7)
M05-2L



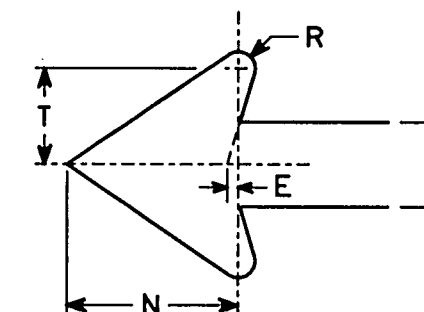
MB5-1L
MG5-1L
MN5-1L
MR5-1L



MB5-2L
MG5-2L
MN5-2L
MR5-2L

NOTES

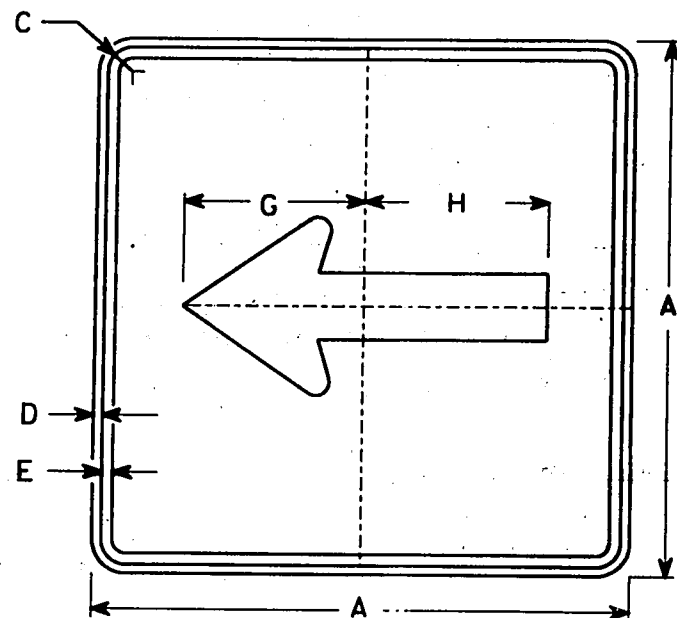
- Signs are Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M5-1 and M5-2 Background - Reflective white
Message - Black
MB5-1 and MB5-2 Background - Reflective blue
Message - Reflective white
MG5-1 and MG5-2 Background - Reflective green
Message - Reflective white
MK5-1 and MK5-2 Background - Non-Reflective green
Message - Non-Reflective white
MM5-1 and MM5-2 Background - Reflective white
Message - Reflective green
MN5-1 and MN5-2 Background - Reflective brown
Message - Reflective white
M05-1 and M05-2 Background - Reflective orange
Message - Black
MR5-1 and MK5-2 Background - Non-Reflective brown
Message - Non-Reflective yellow
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.
- Border shall be omitted on MM series.



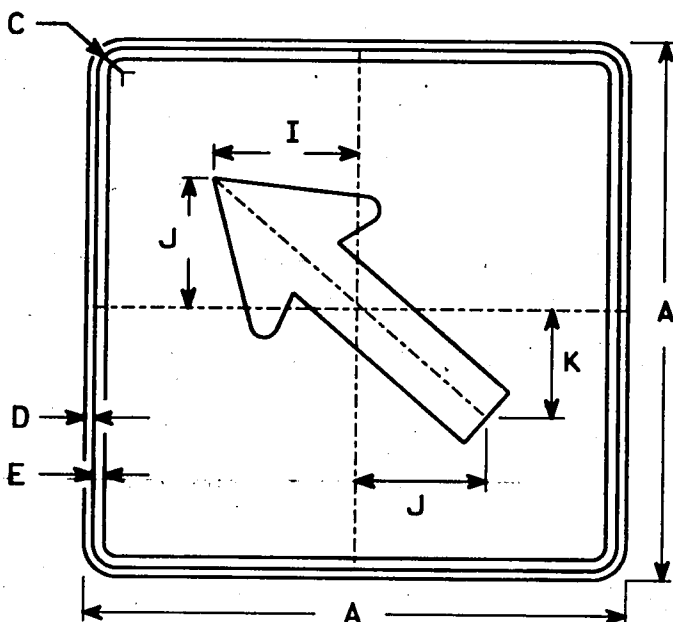
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area Sq. Ft.
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

NOTES

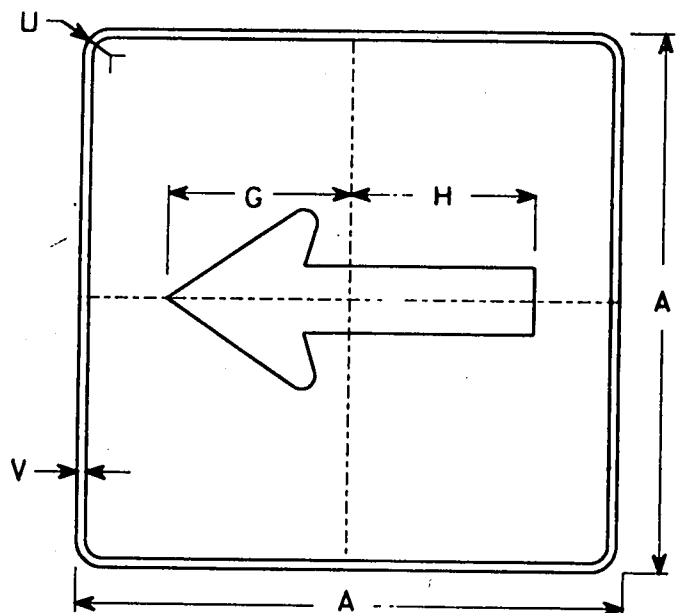
- Signs are Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition
- Color:
 - Background - See note 4
 - Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - Reflective white
 - Message - Black
 - MB6-1 and MB6-2 Background - Reflective blue
 - Message - Reflective white
 - MG6-1 and MG6-2 Background - Reflective green
 - Message - Reflective white
 - MK6-1 and MK6-2 Background - Non-Reflective green
 - Message - Non-Reflective white
 - MM6-1 and MM6-2 Background - Reflective white
 - Message - Reflective green
 - MN6-1 and MN6-2 Background - Reflective brown
 - Message - Reflective white
 - MO6-1 and MO6-2 Background - Reflective orange
 - Message - Black
 - MR6-1 and MR6-2 Background - Non-Reflective brown
 - Message - Non-Reflective yellow
- Border shall be omitted on MM series.



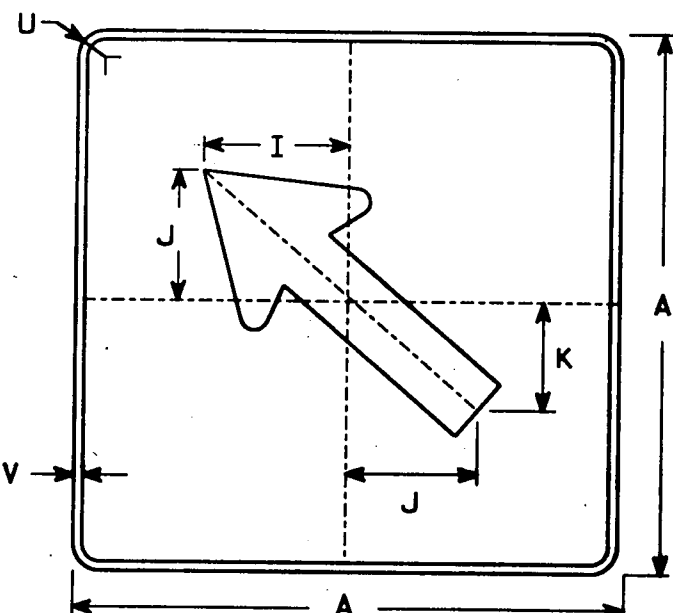
M6-1
MK6-1
MM6-1 (See Note 5)
MO6-1



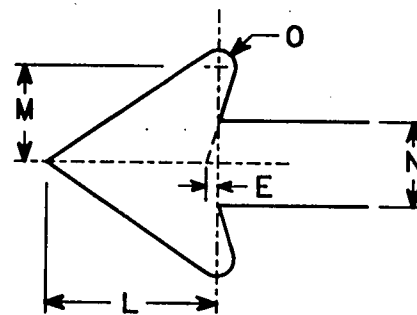
M6-2
MK6-2
MM6-2 (See Note 5)
MO6-2



MB6-1
MG6-1
MN6-1
MR6-1



MB6-2
MG6-2
MN6-2
MR6-2



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

DATE DRAWN 2-4-93 DATE REDRAWN _____
DATE REVISED _____

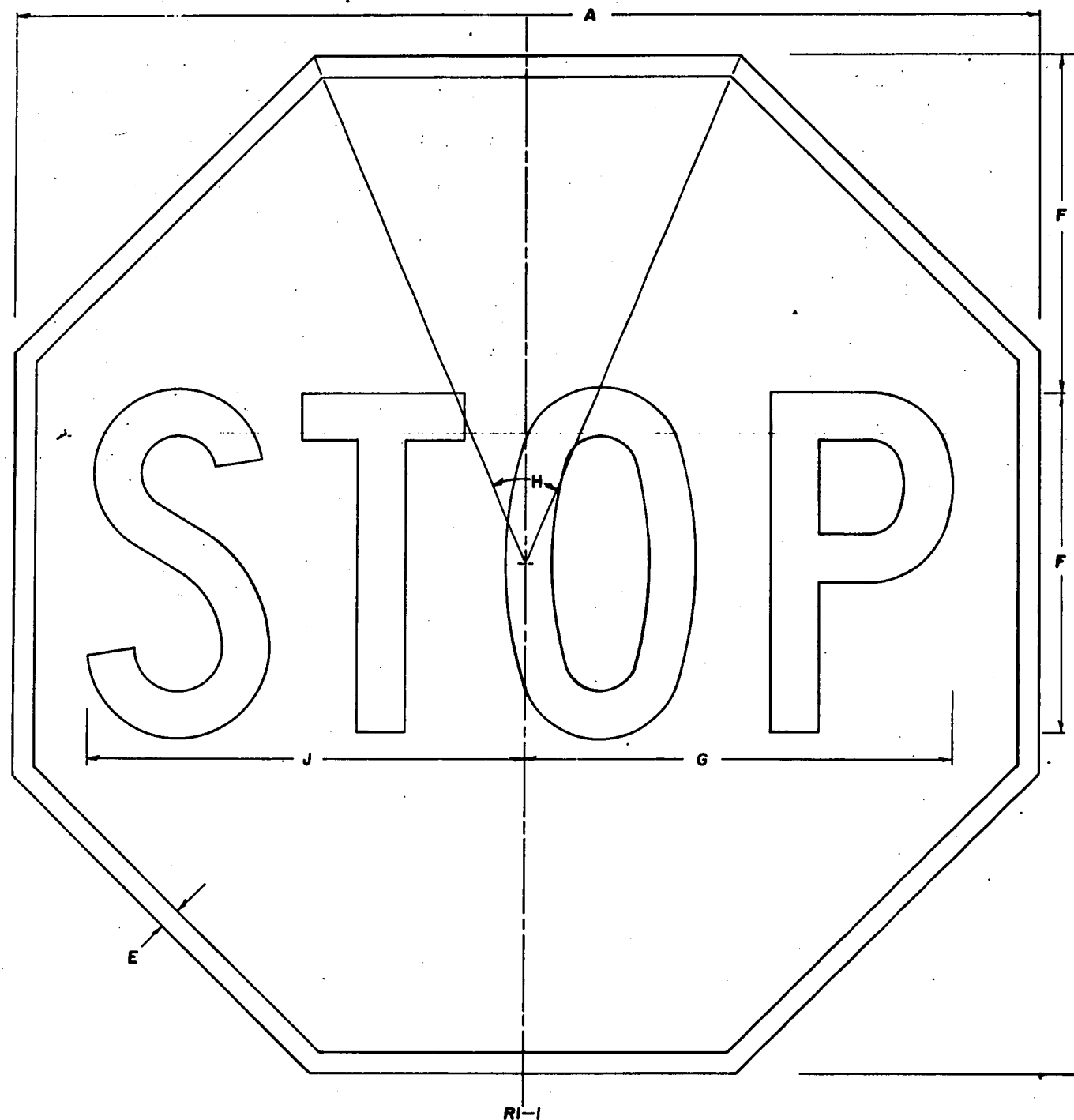
STANDARD SIGNS
M6-1 & M6-2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

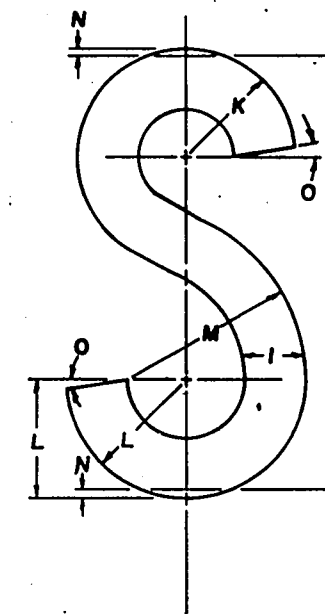
APPROVED

Robert R. Ruch
State Traffic Engineer

DATE 2/12/93 PLATE NO. M6-1.6



RI-1

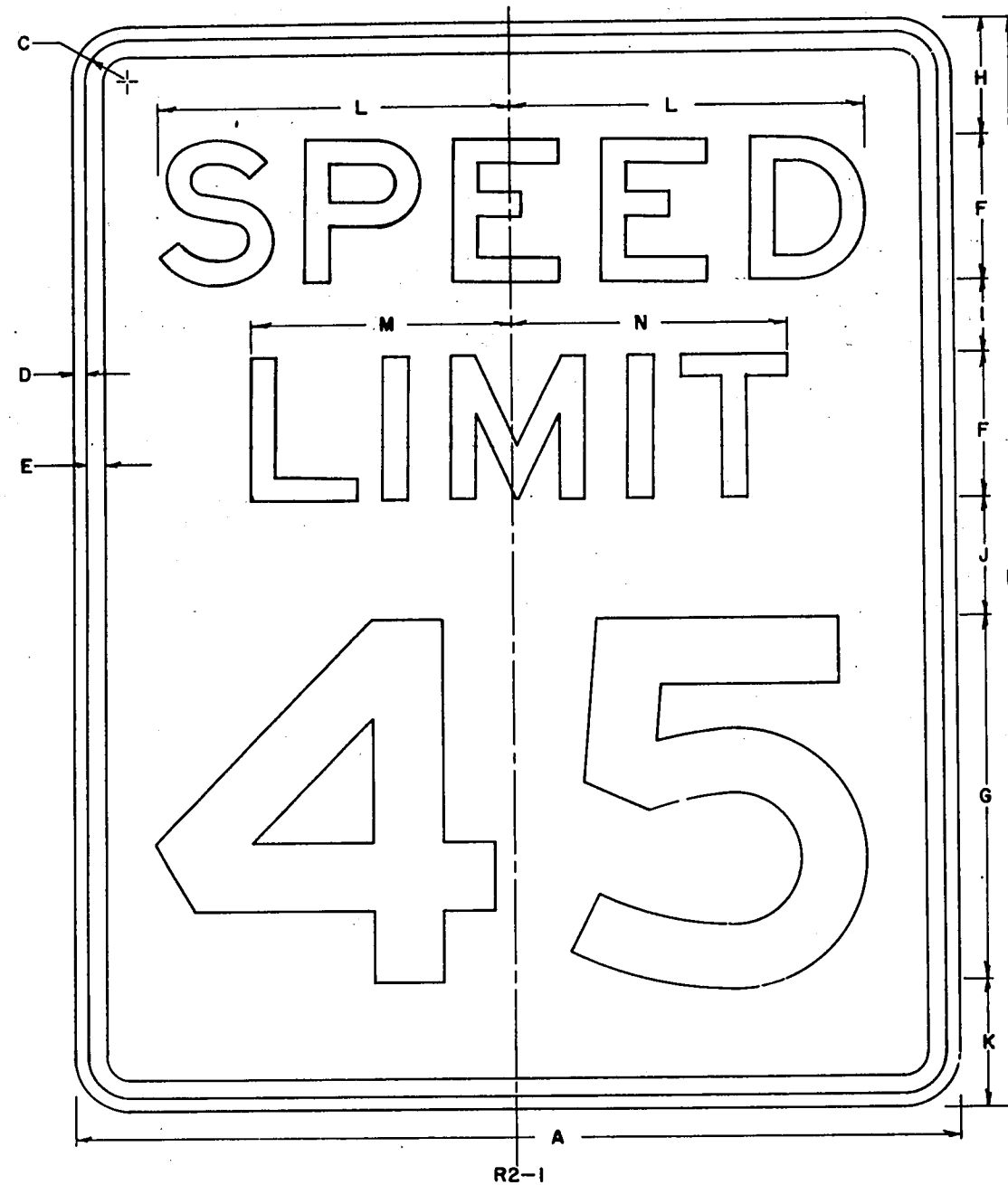


NOTES

1. Sign is Type II
2. Color:
Background - Reflective Red
Message - Reflective White
3. Face Material - Type H, Reflective Sheeting
4. Letters- Series C, with "S" modified
5. This drawing may be scaled for Freeway size only.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1	24				$\frac{3}{8}$	8	10	45°	$\frac{1}{8}$	$10\frac{1}{4}$	2	$2\frac{3}{16}$	$3\frac{1}{4}$	$\frac{1}{8}$	10°												3.31
Standard	2	30				$\frac{5}{8}$	10	$12\frac{1}{2}$	45°	$1\frac{13}{32}$	$12\frac{13}{16}$	$2\frac{1}{2}$	$2\frac{23}{32}$	$4\frac{1}{8}$	$\frac{5}{32}$	10°												5.18
Oversize	3	36				$\frac{3}{4}$	12	15	45°	$1\frac{11}{16}$	$15\frac{3}{8}$	3	$3\frac{9}{32}$	$4\frac{7}{8}$	$\frac{3}{16}$	10°												7.46
Exp way	4	48				1	16	20	45°	$2\frac{1}{4}$	$20\frac{1}{2}$	4	$4\frac{3}{8}$	$6\frac{1}{2}$	$\frac{1}{4}$	10°												13.25
Freeway	5	48				1	16	20	45°	$2\frac{1}{4}$	$20\frac{1}{2}$	4	$4\frac{3}{8}$	$6\frac{1}{2}$	$\frac{1}{4}$	10°												13.25
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn -	Date Redrawn - 10-3-79
Date Revised - 10-3-79	
STANDARD SIGN RI-1	
WISCONSIN DEPT. OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 5-1-81	PLATE NO RI-1.7



NOTES

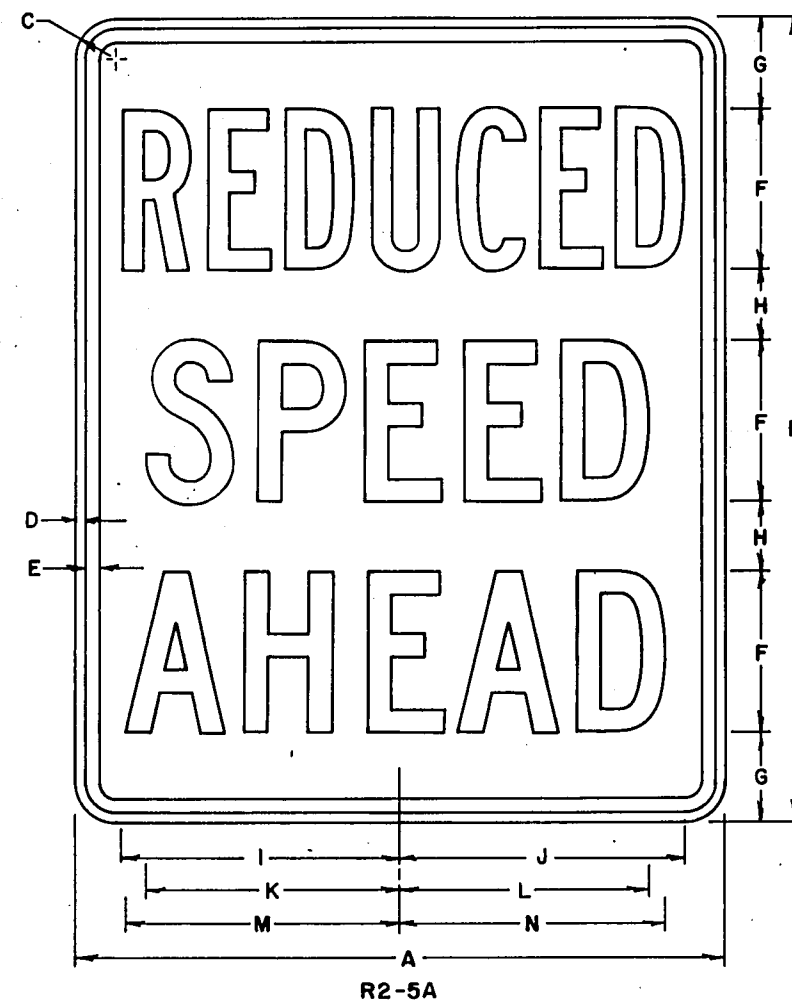
1. Sign is Type II - Reflective - reference WIS D.O.T. Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Letters & numerals for sizes "1&4" shall be series D, for sizes "2&5" they shall be series E.
6. Substitute appropriate numerals and adjust spacing as required.
7. This drawing may be scaled for standard size only.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1	18	24	1 1/8	3/8	1/2	4	8	2 1/2	1 1/2	1 3/4	2 1/4	7 3/8	5 5/16	5 5/8													3.0
Standard	2	24	30	1 1/8	3/8	1/2	4	10	3 1/4	2	3 1/4	3 1/2	9 3/8	7 1/8	7 1/2													5.0
Oversize	3	36	48	1 3/8	1/2	5/8	8	16	5	3	3 1/2	4 1/2	14 3/4	10 5/8	11 1/4													12.0
Exp. way	4	36	48	1 3/8	1/2	5/8	8	16	5	3	3 1/2	4 1/2	14 3/4	10 5/8	11 1/4													12.0
Freeway	5	48	60	2 1/4	3/4	1	8	20	6 1/2	4	6 1/2	7	19 1/4	14 1/4	15													20.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn -	Date Redrawn - 9-28-81
Date Revised - 8-13-84	
STANDARD SIGN R2-1	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	Chief Traffic Engineer
DATE 9-11-84	PLATE NO R2-1.6

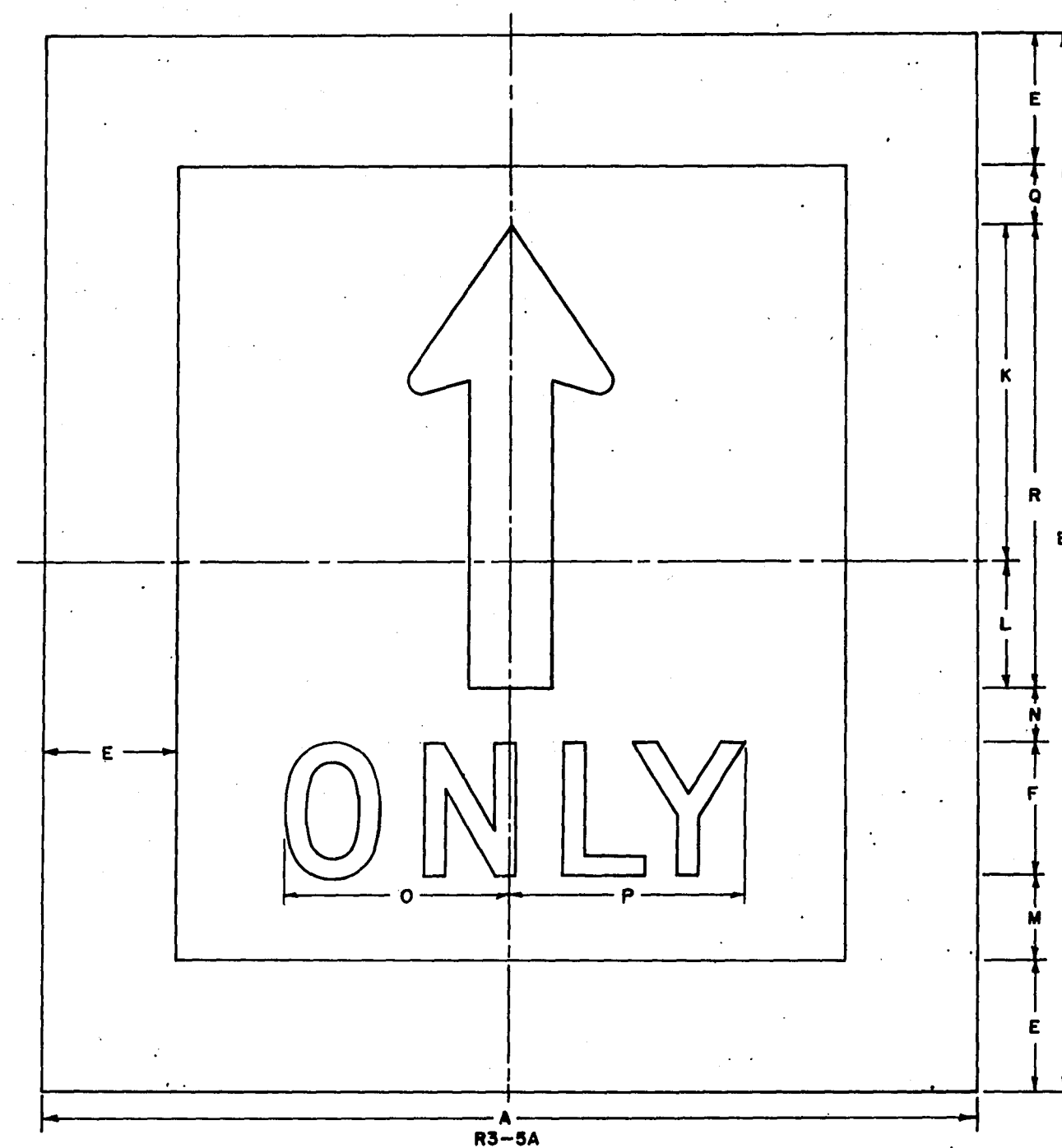
NOTES

1. Sign is Type II-Reflective - reference
WIS DOT Standard Specification for ROAD
and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - Line one is "B", Lines 2&3 are "C".
4. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.
5. This drawing may be scaled for standard size only.



SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Ref. Area Sq. Ft.
Minimum	1	18	24	1½	¾	½	4	3½	2½	6⅞	7	6¼	6¾	6¾	6½													3.0
Standard	2	24	30	1½	¾	½	6	3⅞	2⅝	10¼	10½	9⅞	9¼	10⅛	9¾													5.0
Oversize	3	36	48	1⅞	½	⅝	8	7¼	4¾	14¾	14¾	12⅝	10⅞	12⅞	12¾													12.0
Exp. way	4	36	48	1⅞	½	⅝	8	7¼	4¾	14¾	14¾	12⅝	10⅞	12⅞	12¾													12.0
Freeway	5	48	60	3	¾	1	10	8½	6½	17¾	18⅞	15⅝	13¾	15⅞	15¼													20.0
Boyle	6																											
Supermobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp. way	4																											
Freeway	5																											
Boyle	6																											
Supermobile	7																											

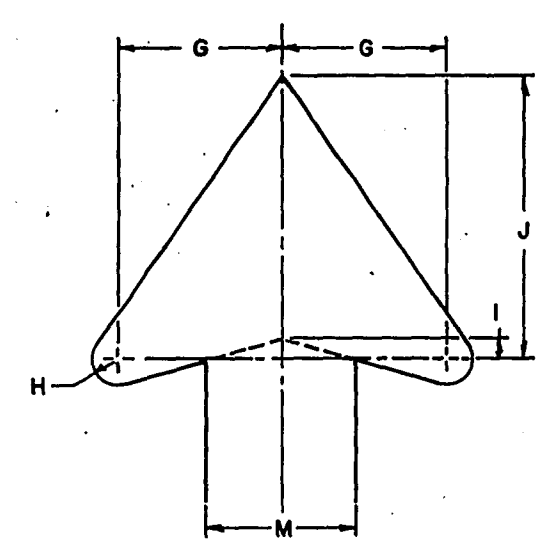
Date Drawn - 4-10-72	Date Redrawn - 8-20-84
Date Revised - 8-20-84	
STANDARD SIGN R2-5A	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 9-25-84	PLATE NO R2-5A.2



NOTES

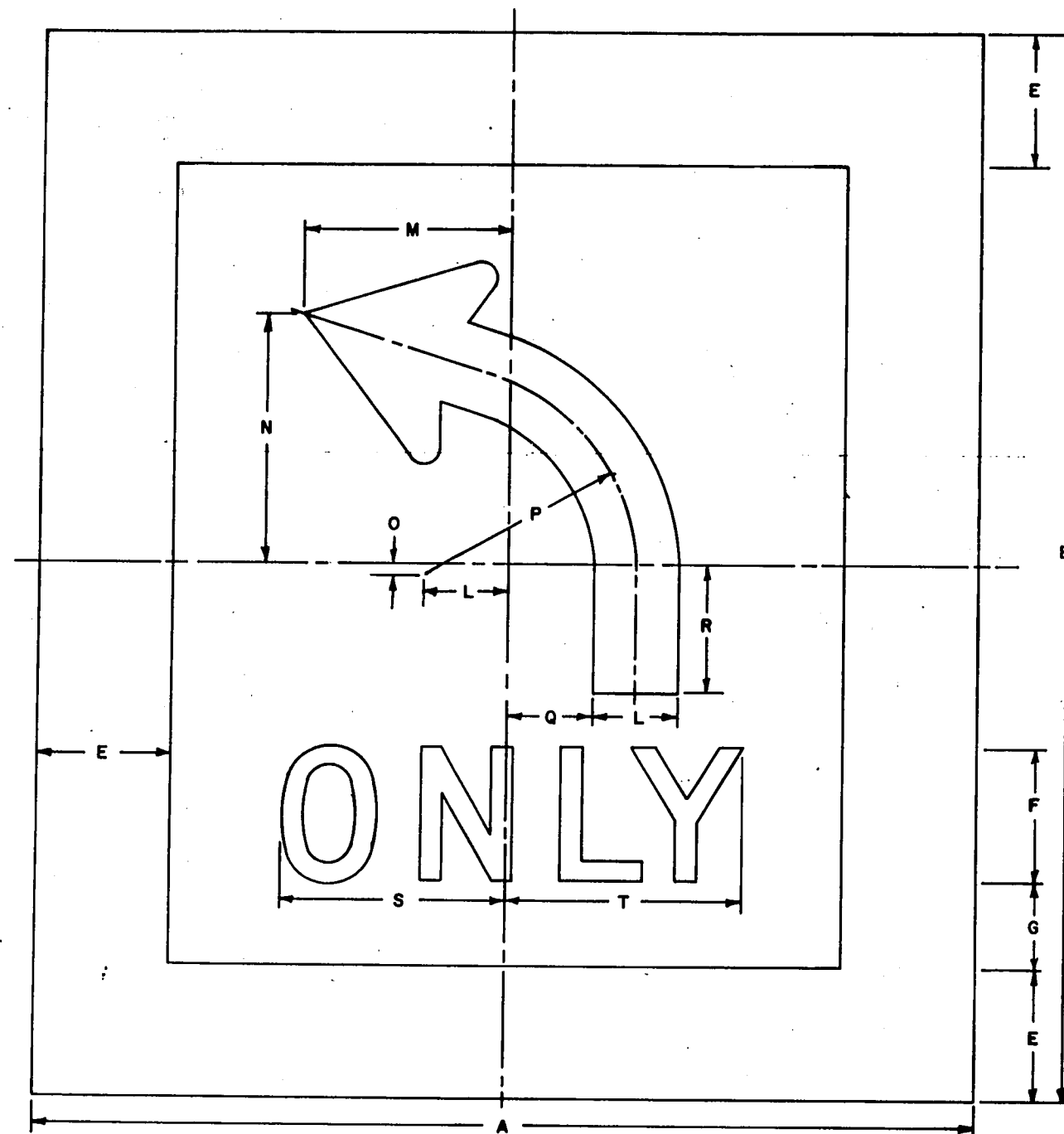
1. Sign is Type II - Type H Reflective - reference WIS D.O.T. Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - "D"
4. Corners may be square or rounded when base material is plywood. When base material is metal the corners shall be rounded.
5. The 6" border is non-reflective black.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1																											
Standard	2	42	48			6	6	4	$\frac{5}{8}$	$\frac{1}{2}$	7	$15\frac{1}{4}$	$5\frac{3}{4}$	$3\frac{3}{4}$	$2\frac{1}{2}$	$10\frac{1}{16}$	$10\frac{3}{16}$	$2\frac{3}{4}$	21									14.0
Oversize	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											



ARROW DETAIL

Date Drawn - 7-27-62	Date Redrawn - 5-15-81
Date Revised -	
STANDARD SIGN	
R3-5A	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 5-19-82	PLATE NO R3-5A.2

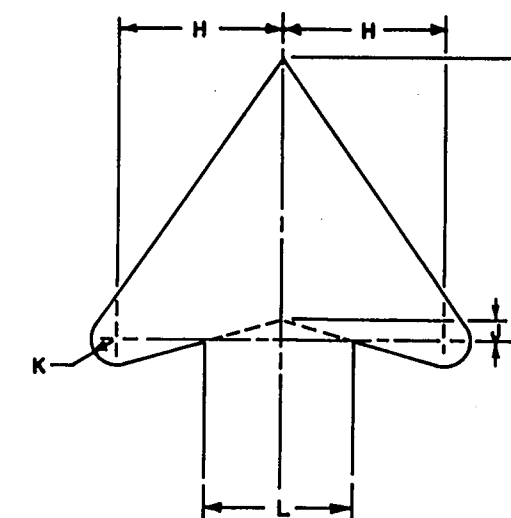


R3-5L

SIZE	CODE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1																											
Standard	2	42	48				6	6	3 3/4	4	7	1/2	5/8	3 3/4	9 1/4	11 1/4	1/2	9 1/2	3 7/8	5 3/4	10 1/16	10 9/16						14.00
Overage	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Overage	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

NOTES

- Sign is Type II - Type H Reflective-reference
WIS D.O.T. Standard Specification for ROAD
and BRIDGE CONSTRUCTION latest edition.
- Color:
Background - White
Message - Black
- Message Series - "D"
- Corners may be square or rounded when base
material is plywood. When base material is
metal the corners shall be rounded.
- R3-5R is the same as R3-5L except the
ARROW is reversed.
- The 6" border is non-reflective black.



ARROW DETAIL

Date Drawn -	Date Redrawn - 9-16-82
Date Revised - 9-16-82	
STANDARD SIGN R3-5R - R3-5L	
WISCONSIN DEPT. OF TRANSPORTATION	
APPROVED	Chief Traffic Engineer
DATE 9-24-82	PLATE NO R3-5.3

NOTES:

1. Sign is Type II

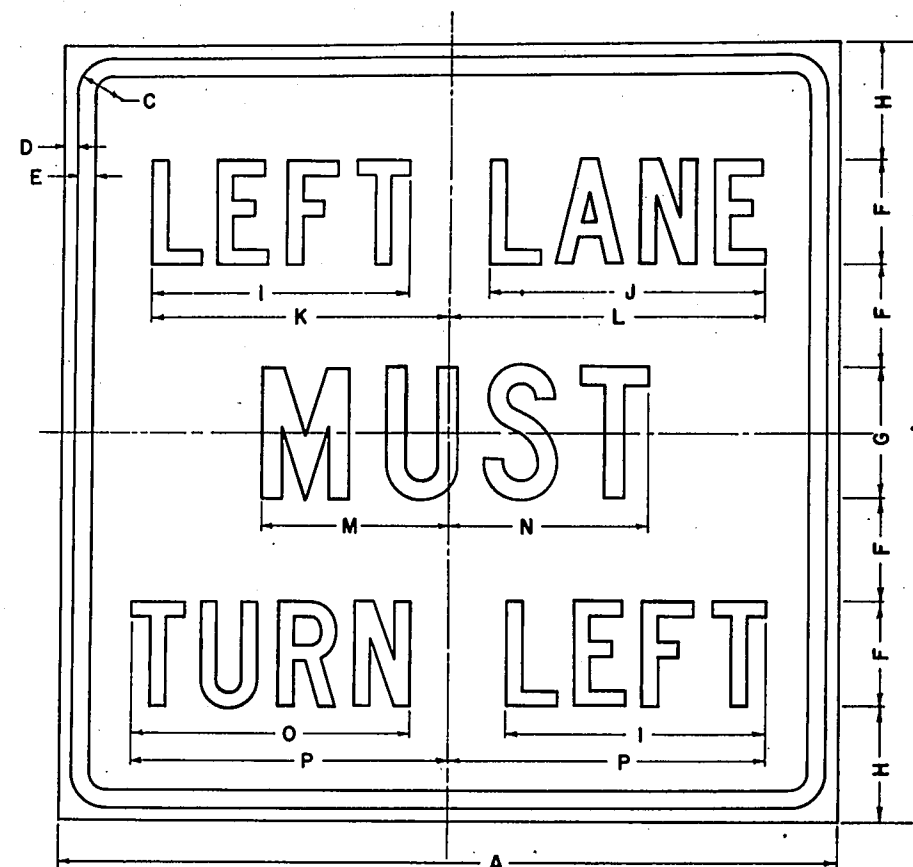
2. Color:

Background — ReflectORIZED White

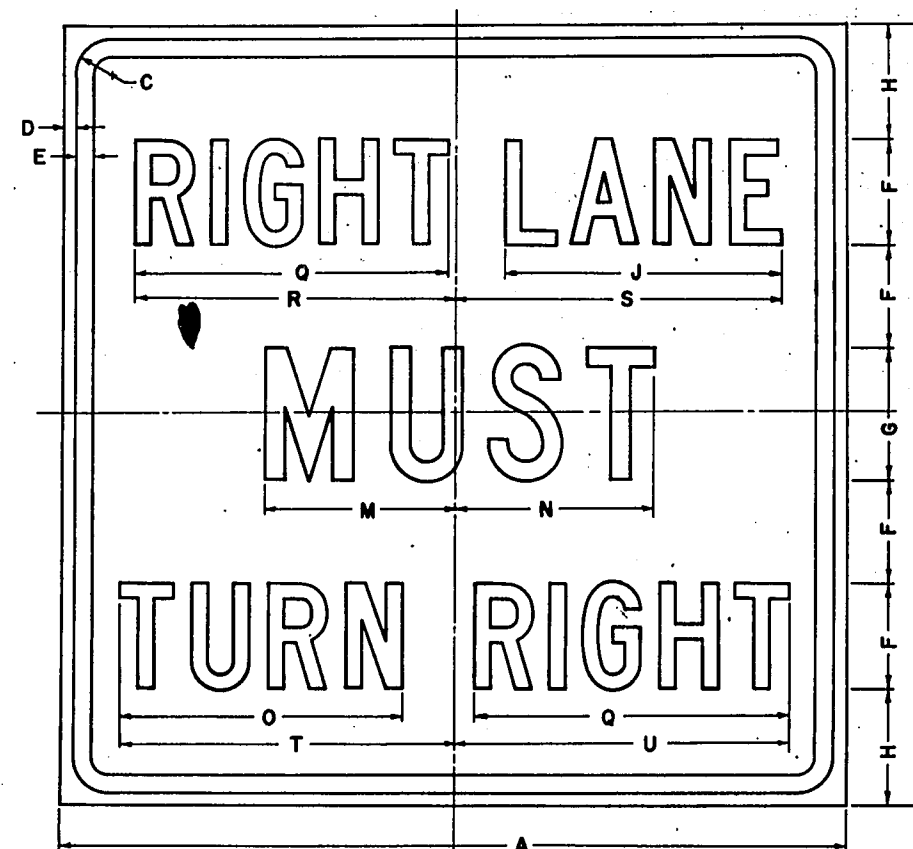
Message — Black

3. Face Material — Reflective Sheeting

4. Lettering — Series "C"



R3-7L



R3-7R

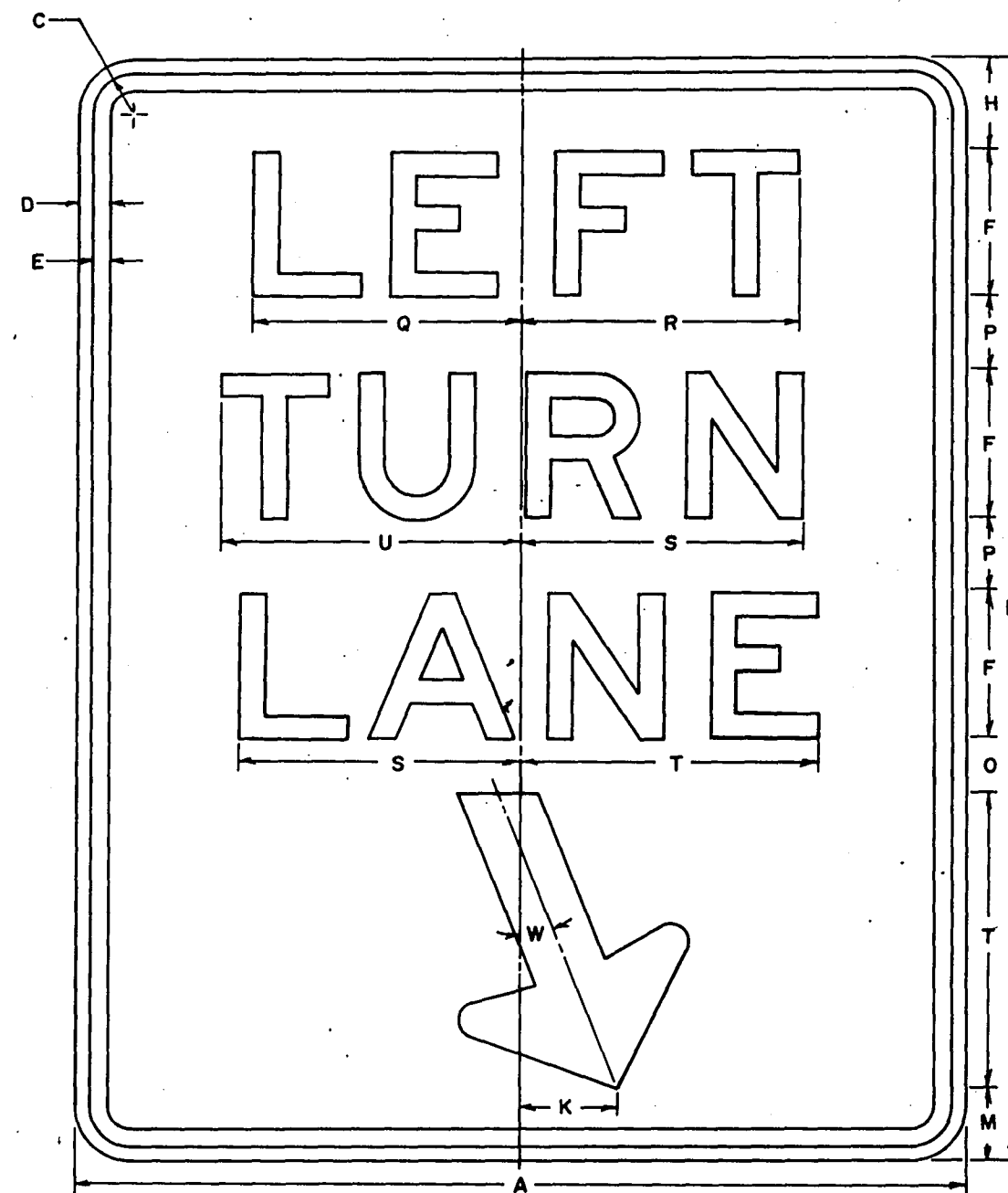
This plate replaces OLD CODES R58, R62, R96, R107.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
Minimum	1	30		1 3/8	1 1/2	3 3/4	4	5	4 1/2	10	10 5/8	11 9/16	12 1/8	7 1/4	7 11/16	10 3/4	12 1/4	12 1/16	12 5/16	12 1/2	12 3/4	12 13/16					
Standard	2	30		1 3/8	1 1/2	3 3/4	4	5	4 1/2	10	10 5/8	11 9/16	12 1/8	7 1/4	7 11/16	10 3/4	12 1/4	12 1/16	12 5/16	12 1/2	12 3/4	12 13/16					
Oversize	3																										
Exp-way	4																										
Interstate	5																										

STANDARD SIGNS
R 3-7

STATE HIGHWAY COMMISSION OF WISCONSIN

APPROVED *E. L. Rottger*
DATE 5-16-62 PLATE NO. R3-7.1

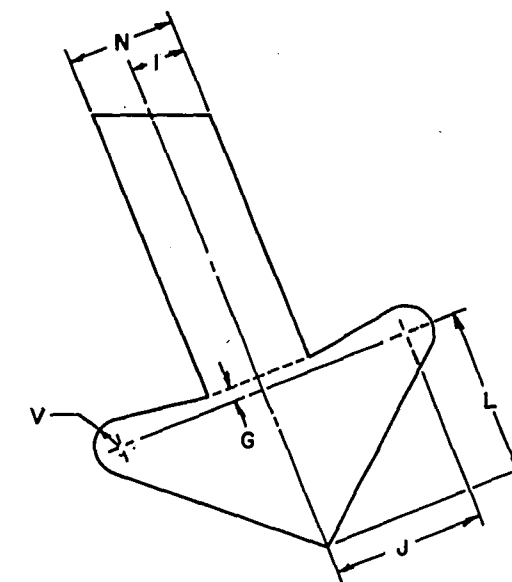


R3-55L

NOTES

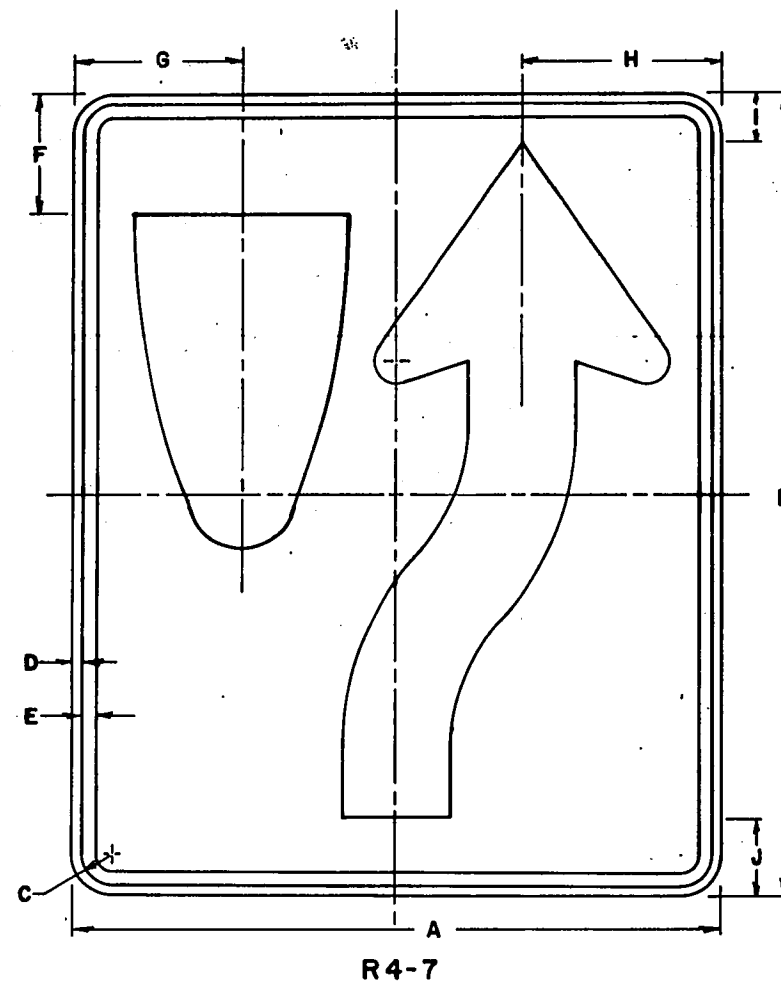
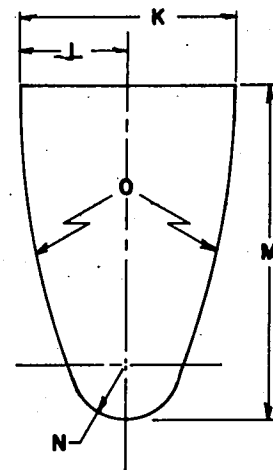
1. Sign is Type II - Reflective - reference WIS D.O.T. Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series "E"
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1																											
Standard	2	24	30	1 $\frac{1}{8}$	$\frac{3}{8}$	1 $\frac{1}{2}$	4	$\frac{1}{4}$	2 $\frac{1}{2}$	1	2 $\frac{13}{16}$	2 $\frac{5}{8}$	3 $\frac{1}{8}$	2	2	1 $\frac{1}{2}$	2	7 $\frac{1}{4}$	7 $\frac{1}{2}$	7 $\frac{5}{8}$	8	8 $\frac{1}{8}$	1 $\frac{1}{2}$	22°				5.0
Oversize	3	36	48	1 $\frac{3}{4}$	1 $\frac{1}{2}$	$\frac{5}{8}$	6	$\frac{3}{8}$	4 $\frac{1}{4}$	1 $\frac{1}{2}$	4 $\frac{1}{4}$	3 $\frac{15}{16}$	4 $\frac{11}{16}$	3 $\frac{1}{4}$	3	3	3 $\frac{3}{4}$	10 $\frac{7}{8}$	11 $\frac{1}{4}$	11 $\frac{7}{16}$	12	12 $\frac{3}{16}$	$\frac{3}{4}$	22°				12.0
Exp-way	4	36	48	1 $\frac{3}{4}$	1 $\frac{1}{2}$	$\frac{5}{8}$	6	$\frac{3}{8}$	4 $\frac{1}{4}$	1 $\frac{1}{2}$	4 $\frac{1}{4}$	3 $\frac{15}{16}$	4 $\frac{11}{16}$	3 $\frac{1}{4}$	3	3	3 $\frac{3}{4}$	10 $\frac{7}{8}$	11 $\frac{1}{4}$	11 $\frac{7}{16}$	12	12 $\frac{3}{16}$	$\frac{3}{4}$	22°				12.0
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

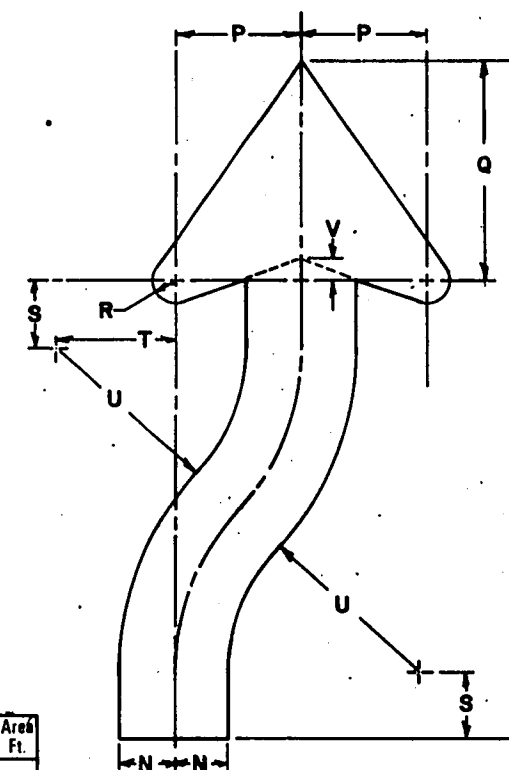


ARROW DETAIL

Date Drawn - 7-18-62	Date Redrawn - 12-3-81
Date Revised -	
STANDARD SIGN R3-55L	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 5-13-82	PLATE NO R3-55L.2



R4-7

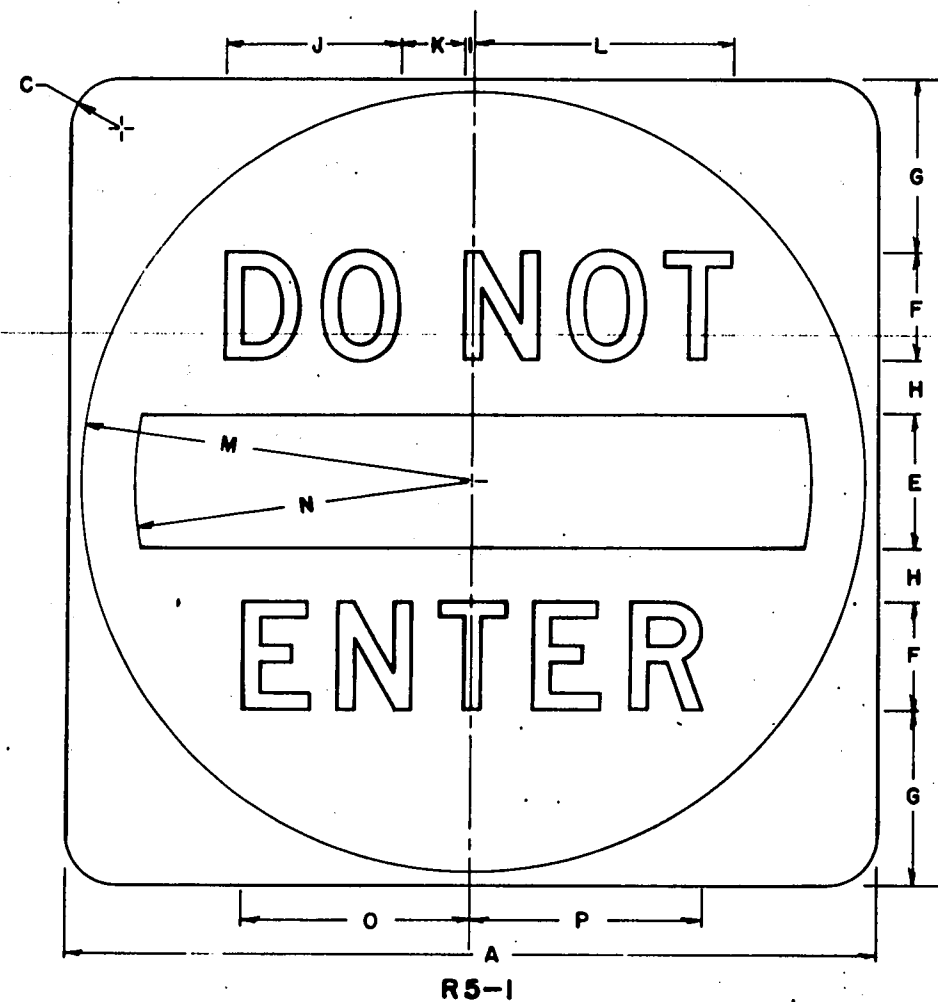


NOTES

1. Sign is Type II-Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series -
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R4-8 is the same as R4-7 except Legend is reversed.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1	18	24	1 1/8	3/8	1/2	3 3/8	4 11/16	5 1/2	1 3/8	2 1/4	6	3	9 3/8	1 1/2	22 1/2	3 1/2	6 1/8	9 1/16	1 7/8	3 1/4	5 1/4	7 1/16	20 3/8				3.0
Standard	2	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	13 1/16	2 1/2	4 3/8	7	5 5/8	25 1/8				5.0
Oversize	3																											
Exp-way	4	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 13/16	4 1/2	12	6	18 3/4	3	45	6 7/8	12 3/16	1 3/16	3 3/4	6 9/16	10 1/2	15 1/16	40 11/16				12.0
Freeway	5	48	60	2 1/4	3/4	1	9	12 1/2	14 3/4	3 3/4	6	16	8	25	4	60	9 1/4	16 1/4	1 5/8	5	8 3/4	14	1 1/4	50 1/4				20.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn - 3-5-84	Date Redrawn -
Date Revised -	
STANDARD SIGN R4-7 & R4-8	
WISCONSIN DEPT. OF TRANSPORTATION	
APPROVED	Chief Traffic Engineer
DATE 5-4-84	PLATE NO R4-7.4

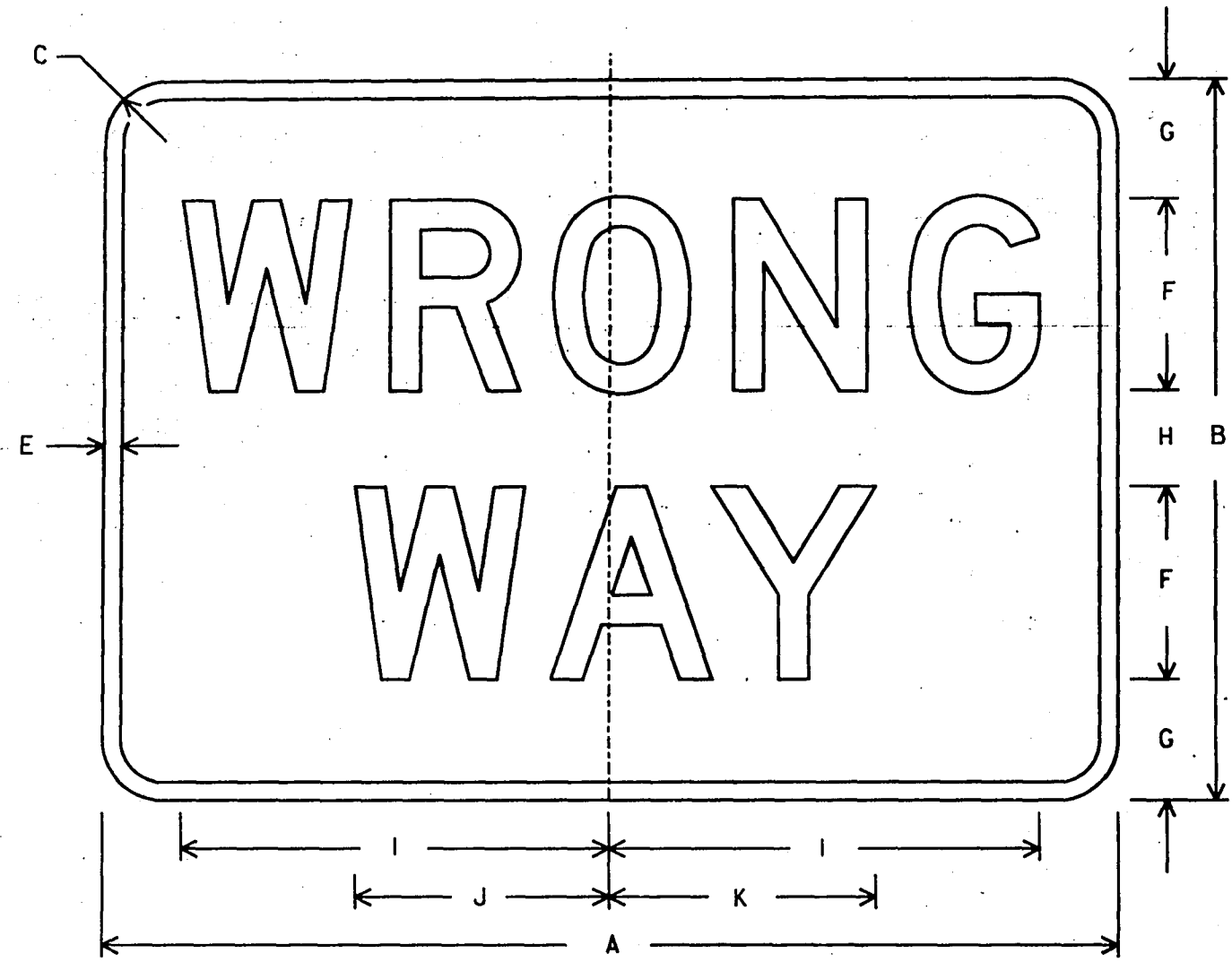


NOTES

- Sign is Type II - Reflective Type H - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
- Color:
Background - White
Message - See Note 5
- Message Series - D
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Message will be reflectorized red circle with letters and bar being reflective white.
- This drawing may be scaled for standard size only.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Net Area Sq. Ft.
Minimum	1																											
Standard	2	30		1 7/8		5	4	6 1/2	2	3 3/8	6 1/2	2 3/8	9 3/8	14 1/2	12 1/2	8 1/2	8 3/16											6.26
Oversize	3	36		2 1/4		6	5	7 1/2	2 1/2	7 7/16	8 1/8	2 15/16	12 1/16	17 1/2	15	10 5/8	10 11/16											9.0
Exp. way	4	36		2 1/4		6	5	7 1/2	2 1/2	7 7/16	8 1/8	2 15/16	12 1/16	17 1/2	15	10 5/8	10 11/16											9.0
Freeway	5	48		3		8	6	11	3	9 9/16	9 3/4	3 5/8	14 7/16	23 1/2	20	12 3/4	12 7/8											16.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn -	Date Redrawn - 5-3-84
Date Revised - 5-3-84	
STANDARD SIGN R5-1	
WISCONSIN DEPT. OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 9-11-84	STATE NO. R5-1.10

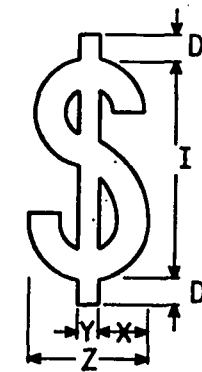


NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Red
Message - White
3. Message Series - Series D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30	18	1 1/2		1/2	5	3	2	11	6 1/2	6 7/8																3.75
2	36	24	2		5/8	6	4 1/2	3	13 1/4	7 7/8	8 1/4																6.00
3	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
4	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
5	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75

DATE DRAWN	1-29-92	DATE REDRAWN	
DATE REVISED	4-15-92		
STANDARD SIGN R5-9			
WISCONSIN DEPT OF TRANSPORTATION			
APPROVED			
DATE	4/21/92	PLATE NO.	R5-9.6



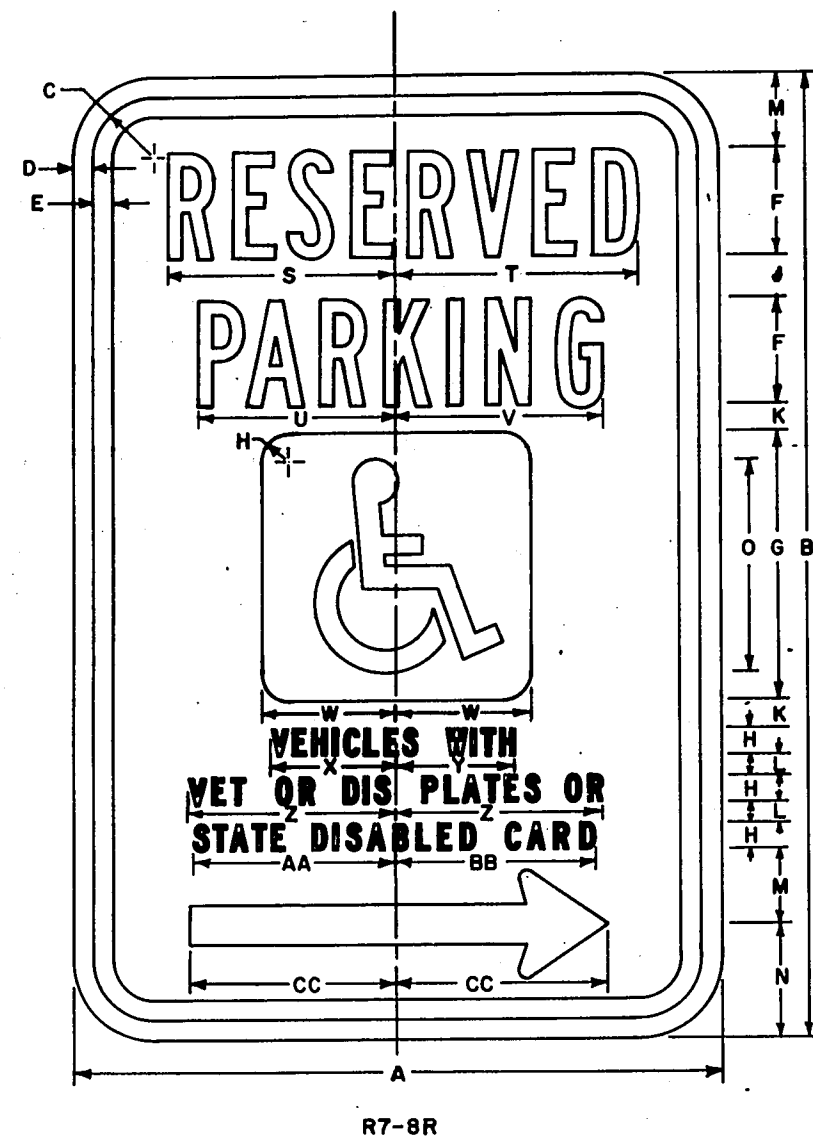
NOTES

1. Sign is Type II-Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Dollar sign is a 4 inch series "C" S.
All other copy is series "D" except bottom line is series "C".

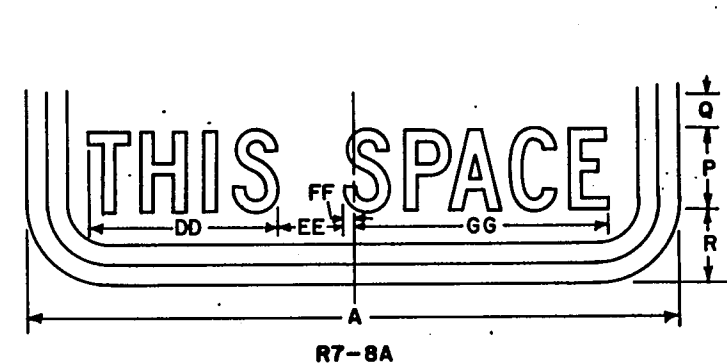
LEVELS ON - 2.3. 5. 10.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
2	48	36	1 3/4	1/2	5/8	6	3	2	4	2 1/2	18 1/2	2 1/4	3 3/4	17	9 1/4	3 1/2	6 1/2	20	16 1/8	7 3/4	18 1/8	8 1/8	10 3/4	1	3/8	2 3/16	12.0
3	48	36	1 3/4	1/2	5/8	6	3	2	4	2 1/2	18 1/2	2 1/4	3 3/4	17	9 1/4	3 1/2	6 1/2	20	16 1/8	7 3/4	18 1/8	8 1/8	10 3/4	1	3/8	2 3/16	12.0
4	48	36	1 3/4	1/2	5/8	6	3	2	4	2 1/2	18 1/2	2 1/4	3 3/4	17	9 1/4	3 1/2	6 1/2	20	16 1/8	7 3/4	18 1/8	8 1/8	10 3/4	1	3/8	2 3/16	12.0
5	48	36	1 3/4	1/2	5/8	6	3	2	4	2 1/2	18 1/2	2 1/4	3 3/4	17	9 1/4	3 1/2	6 1/2	20	16 1/8	7 3/4	18 1/8	8 1/8	10 3/4	1	3/8	2 3/16	12.0

DATE DRAWN 1-6-92		DATE REDRAWN	
DATE REVISED			
STANDARD SIGN R5-56			
WISCONSIN DEPT OF TRANSPORTATION			
APPROVED		<i>John F. Rusch</i> State Traffic Engineer	
DATE 1/21/92		PLATE NO. R5-56.5	



R7-8R

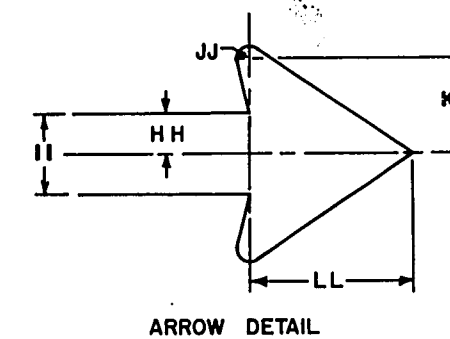


R7-8A

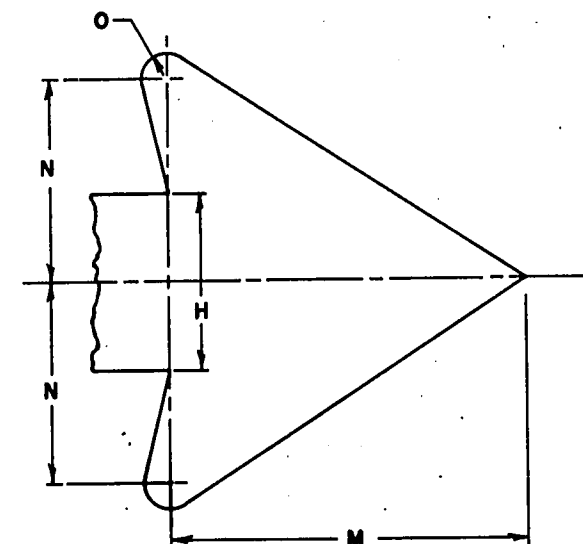
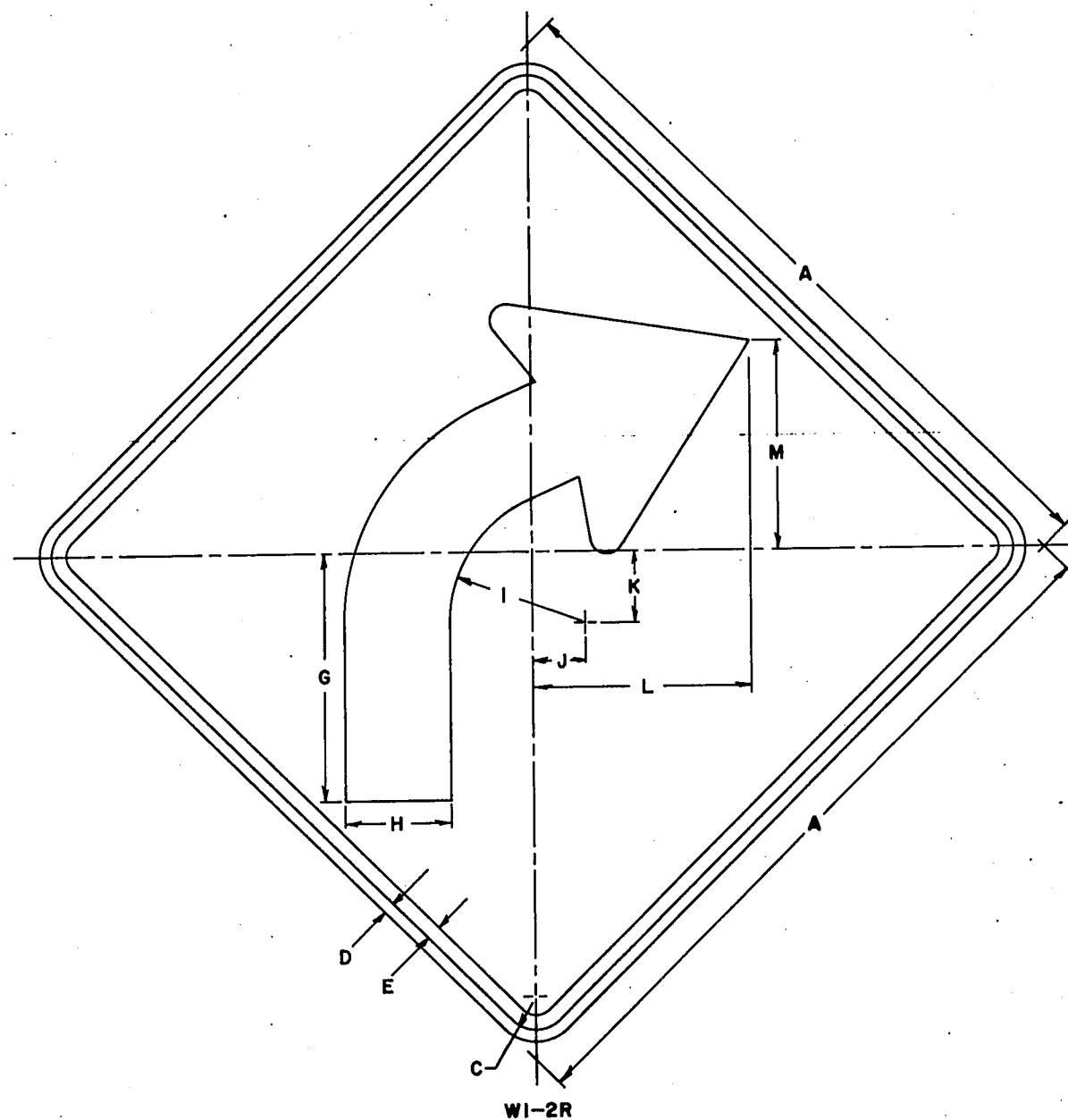
NOTES

- Sign is Type II - Reflective—reference WIS DOT. Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
- Color:
Background - Sign is white; paraplegic symbol is blue.
Message - Legend and border are green; paraplegic symbol is white.
- Message Series - Lines 1 & 2 - "B"
Lines 3, 4, 5 & 6 - "C"
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- R7-8R (Right Arrow), R7-8L (Left Arrow), R7-8A (THIS SPACE).
- This drawing may be scaled for standard size only.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq./Ft.
Minimum	1																											
Standard	2	12	18	$\frac{1}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	2	5	$\frac{1}{2}$		$\frac{3}{4}$	$\frac{9}{16}$	$\frac{3}{8}$	$\frac{1}{8}$	$2\frac{1}{8}$	4	$1\frac{1}{2}$	$\frac{5}{8}$	$\frac{1}{8}$	$4\frac{1}{4}$	$4\frac{5}{8}$	$3\frac{5}{8}$	$3\frac{7}{8}$	$2\frac{1}{2}$	$2\frac{3}{8}$	$2\frac{1}{4}$	$3\frac{7}{8}$	
Oversize	3	18	24	$\frac{1}{8}$	$\frac{3}{8}$	$\frac{1}{2}$	3	6	$\frac{3}{4}$		$\frac{7}{8}$	$\frac{5}{8}$	$\frac{7}{16}$	$\frac{1}{8}$	3	5	2	$\frac{7}{8}$	2	6	$6\frac{1}{4}$	$5\frac{3}{8}$	$5\frac{1}{2}$	3	$3\frac{1}{4}$	$3\frac{1}{8}$	5	
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2	$3\frac{3}{4}$	$3\frac{5}{8}$	$3\frac{7}{8}$	$3\frac{1}{2}$	$1\frac{3}{16}$	$\frac{3}{16}$	$4\frac{11}{16}$	$\frac{3}{8}$	$\frac{3}{4}$	$\frac{1}{8}$	$\frac{7}{8}$	$1\frac{1}{2}$															1.50
Oversize	3	$4\frac{7}{8}$	$4\frac{9}{8}$	$5\frac{13}{16}$	$4\frac{9}{16}$	$1\frac{3}{8}$	$\frac{3}{16}$	$6\frac{3}{8}$	$\frac{9}{16}$	$1\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{16}$	$2\frac{1}{4}$															3.00
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											



Date Drawn - 1-25-79	Date Redrawn - 4-15-83
Date Revised - 4-15-83	
STANDARD SIGN	
R7-8	
WISCONSIN DEPT. OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 5-5-83	PLATE NO R7-8.2

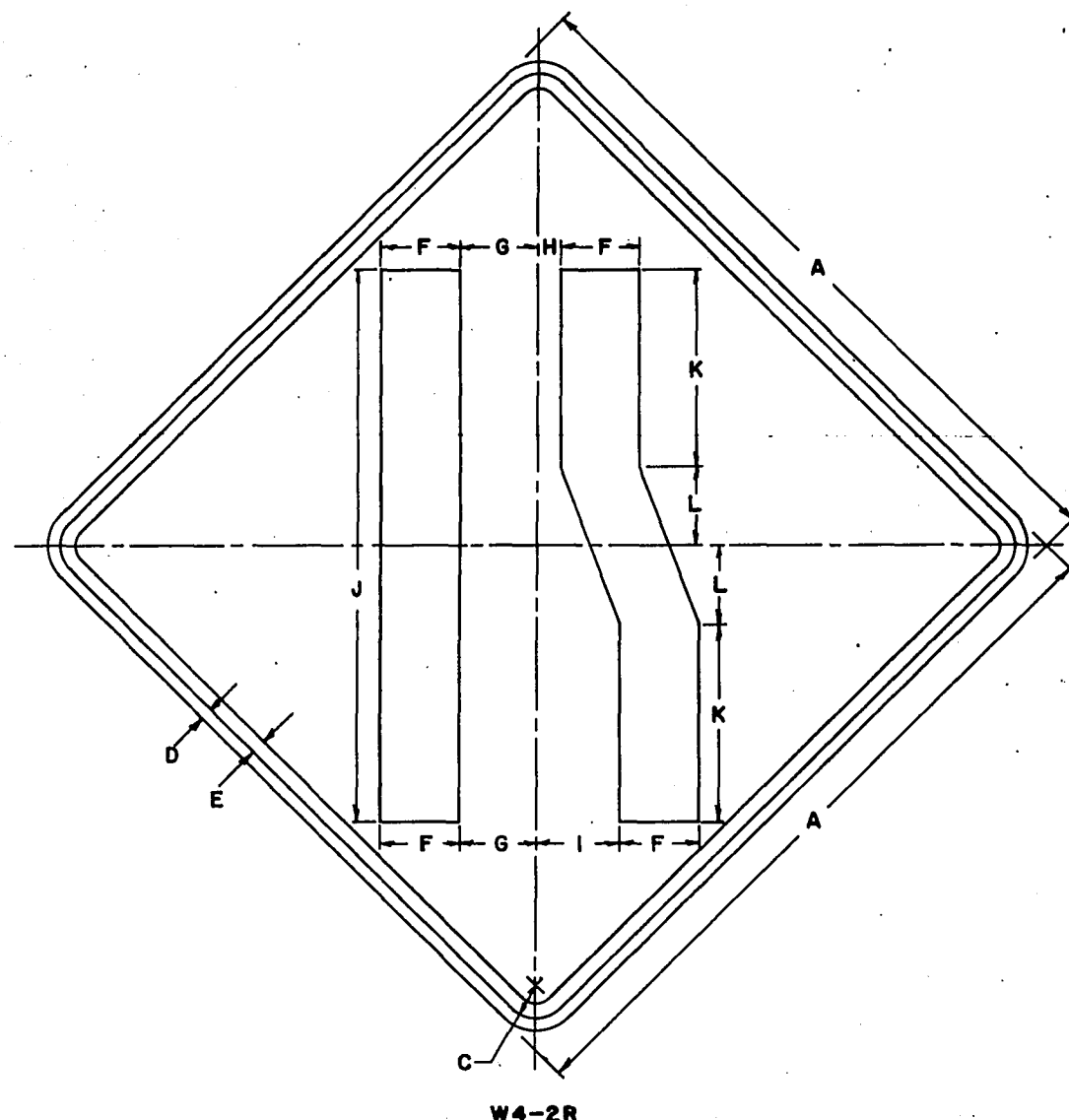


NOTES

1. Sign is Type II - Reflective-reference
WIS DOT Standard Specification for ROAD
and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series -
4. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.
5. WI-2L is the same as WI-2R except the arrow is
reversed along the vertical centerline.
6. This drawing may be scaled for standard size only.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1	24		1 1/8	3/8	1/2		8 1/4	3 1/2	4 1/2	1 3/4	2 5/16	7 1/4	7	4	1 1/2												4.0
Standard	2	30		1 3/8	1/2	5/8		10 5/16	4 3/8	5 3/8	2 3/16	2 15/16	9 1/16	8 3/4	5	1 5/8												6.25
Oversize	3	36		1 5/8	5/8	3/4		12 3/8	5 1/4	6 3/4	2 5/8	3 1/2	10 7/8	10 1/2	6	1 3/4												9.0
Exp. way	4	36		1 5/8	5/8	3/4		12 3/8	5 1/4	6 3/4	2 5/8	3 1/2	10 7/8	10 1/2	6	1 3/4												9.0
Freeway	5	48		2 1/4	3/4	1		16 1/2	7	9	3 1/2	4 3/8	14 1/2	14	8	1												16.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp. way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn -	Date Redrawn - 1-25-83
Date Revised -	
STANDARD SIGN WI-2	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 5-5-83	PLATE NO WI-2.5



NOTES

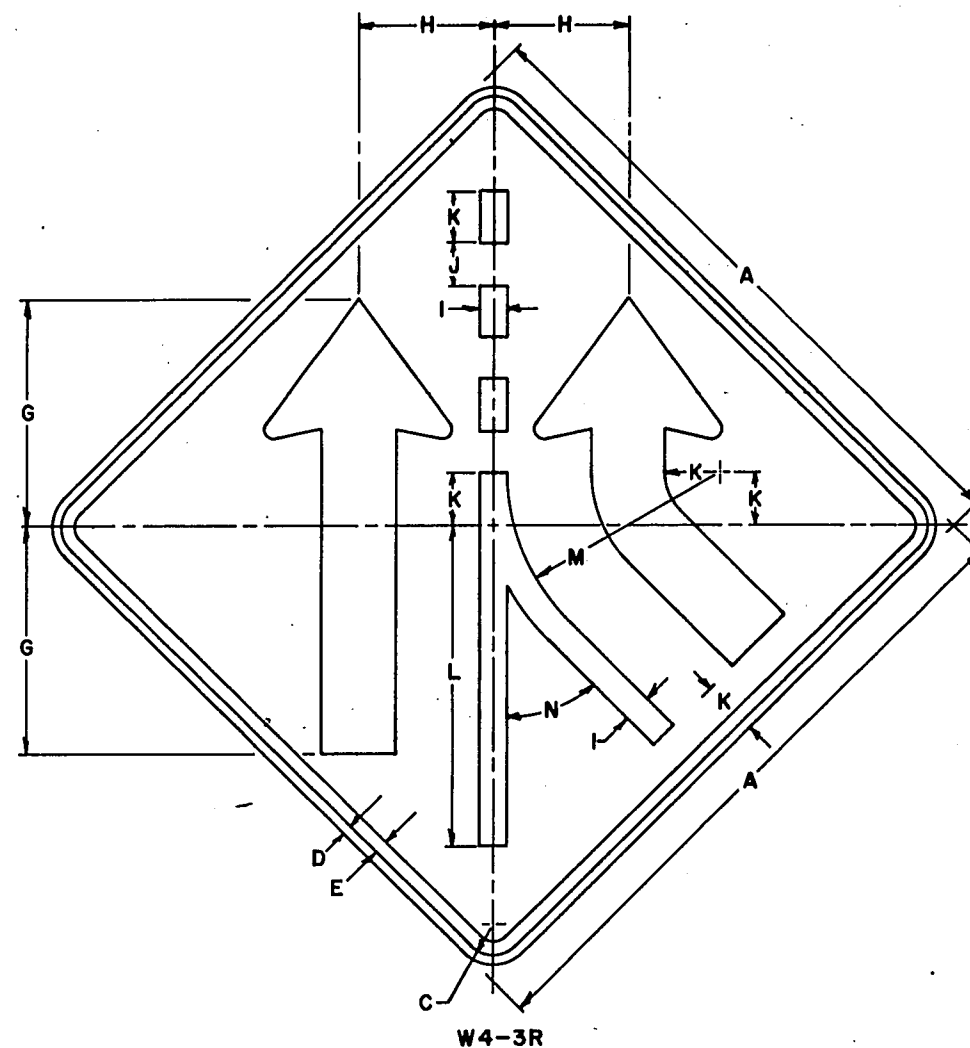
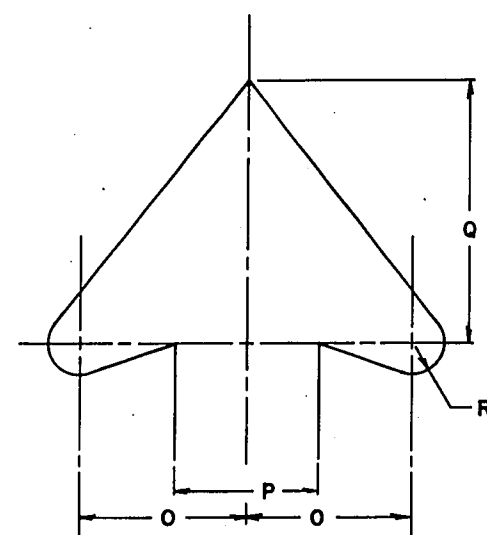
1. Sign is Type II - Type H reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W4-2L same as W4-2R except message is reversed.
5. This drawing may be scaled for Standard size only.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1	30		$1\frac{3}{8}$	$1\frac{1}{2}$	$\frac{5}{8}$	5	$3\frac{1}{4}$	$\frac{15}{16}$	$3\frac{7}{16}$	23	$8\frac{3}{16}$	$3\frac{5}{16}$															6.25
Standard	2	36		$1\frac{5}{8}$	$\frac{5}{8}$	$\frac{3}{4}$	4	$3\frac{7}{8}$	$1\frac{1}{8}$	$4\frac{1}{8}$	28	10	4															9.0
Oversize	3																											
Exp. way	4	36		$1\frac{5}{8}$	$\frac{5}{8}$	$\frac{3}{4}$	4	$3\frac{7}{8}$	$1\frac{1}{8}$	$4\frac{1}{8}$	28	10	4															9.0
Freeway	5	48		$2\frac{1}{4}$	$\frac{3}{4}$	1	5	$5\frac{3}{16}$	$1\frac{1}{2}$	$5\frac{1}{2}$	37	$13\frac{1}{4}$	$5\frac{1}{4}$															16.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn -	Date Redrawn - 3-11-83
Date Revised - 5-6-85	
STANDARD SIGN W4-2	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 5-31-85	PLATE NO W4-2.6

NOTES

1. Sign is Type II - Reflective - reference
WIS DOT Standard Specification for ROAD
and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.
4. The W4-3L is same as W4-3R except message is
reversed so the add on lane is on the left.



W4-3R

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1																											
Standard	2	30		1 3/8	1/2	5/8		10 5/8	6 1/4	1 1/4	1 7/8	2 1/2	15	9 7/8	45°	3 7/8	3 5/16	6 1/8	3/4									6.25
Oversize	3																											
Exp-way	4	36		1 5/8	5/8	3/4		12 3/4	7 1/2	1 1/2	2 1/4	3	18	11 13/16	45°	4 5/8	4	7 3/8	7/8									9.0
Freeway	5	48		2 1/4	3/4	1		17	10	2	3	4	24	15 3/4	45°	6 3/16	5 5/16	9 13/16	1 3/16									16.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

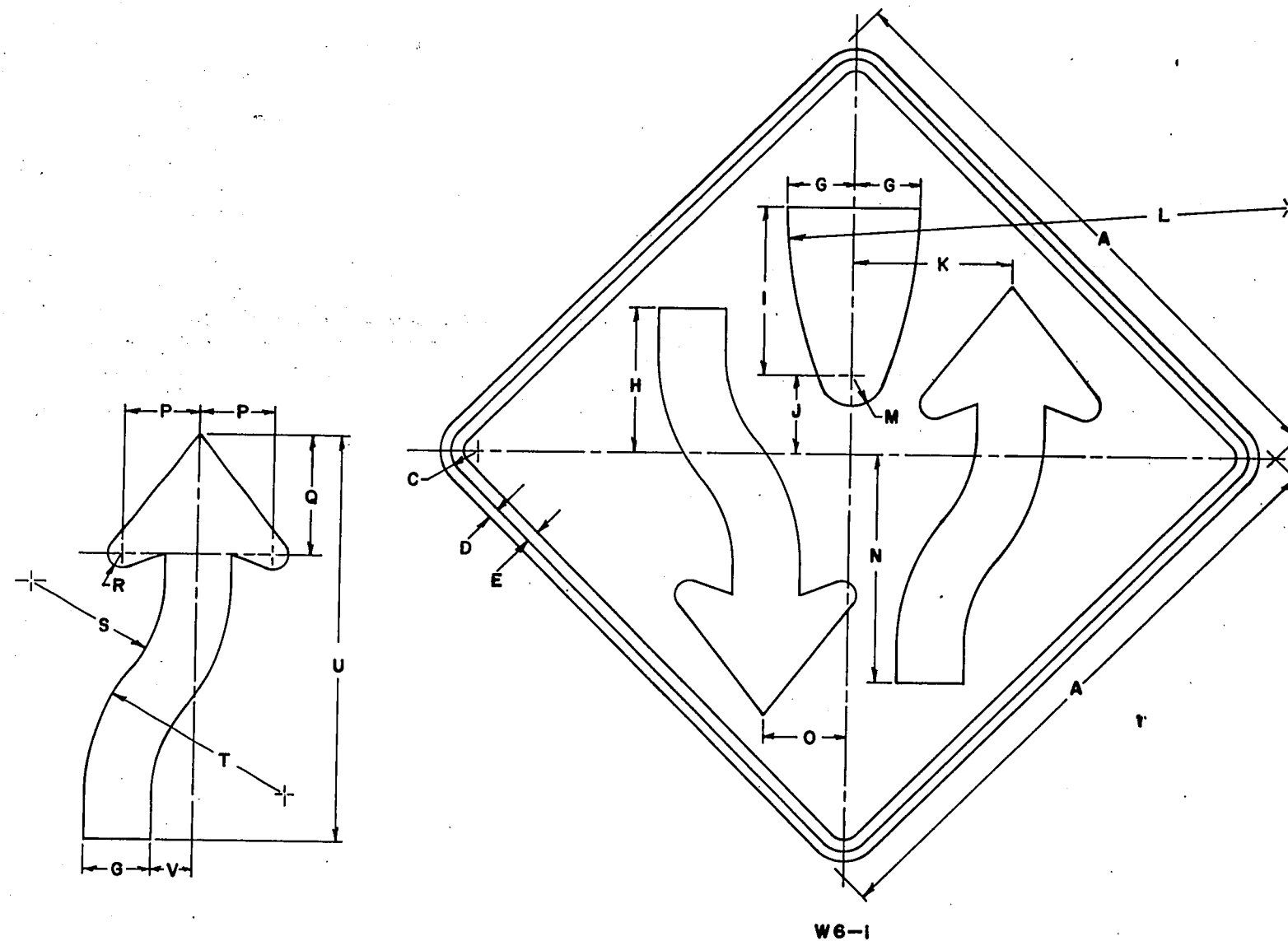
Date Drawn - 1-6-83 *adv* Date Redrawn -

Date Revised -

STANDARD SIGN
W4-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *[Signature]*
Chief Traffic Engineer
DATE 1-23-85 PLATE NO W4-3.1



NOTES

1. Sign is Type II - Reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series -
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. W6-2 same as W6-1 but is rotated 180° when mounted.
6. This sign may be scaled for standard size only.

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bid Area Sq. Ft.
Minimum	1																											
Standard	2	36		1 5/8	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
Oversize	3																											
Exp-way	4	36		1 5/8	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
Freeway	5	48		2 1/4	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 3/16	9 13/16	1 3/16	10 5/8	16	32 5/8	3 3/8					16.0
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp-way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn - 5-13-83	Date Redrawn - /
Date Revised -	
STANDARD SIGN W6-1 & W6-2	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>[Signature]</i> Chief Traffic Engineer
DATE 8-26-83	PLATE NO W6-1.7

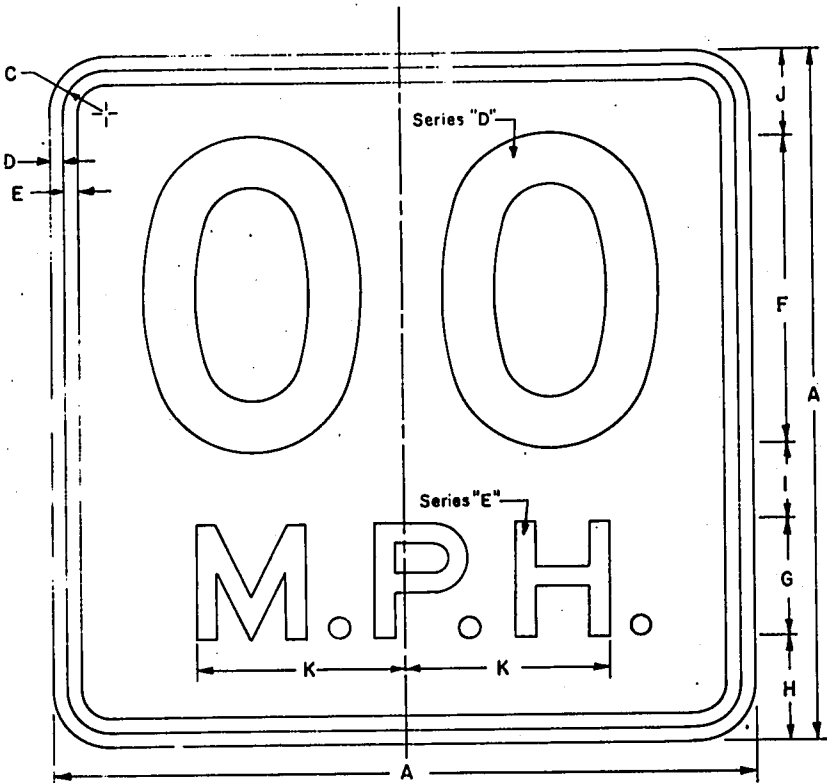
PROJECT I.D.	SHEET NUMBER	TOTAL SHEETS
PROJECT DESIGNATION		

NOTES:

1. Sign is Type II
2. Color:
Background — Reflectorized, Yellow
Message — Black
3. Face Material — Reflective Sheeting
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. This drawing may be scaled for Standard Size only.
6. Substitute appropriate numerals & adjust spacing to achieve proper balance.
7. This sign shall not be used alone. It shall be subordinate to another Warning Sign. Use combination of sign sizes as follows:

Primary Sign	Corresponding W13-1
24 x 24 24 x 30 30 x 30	18 x 18
36 x 36 36 x 48	24 x 24
48 x 48 48 x 60	36 x 36

8. When required the W13-1 may be ordered with a white reflective background by using the code W13-1W and using the above table for determining the proper size.



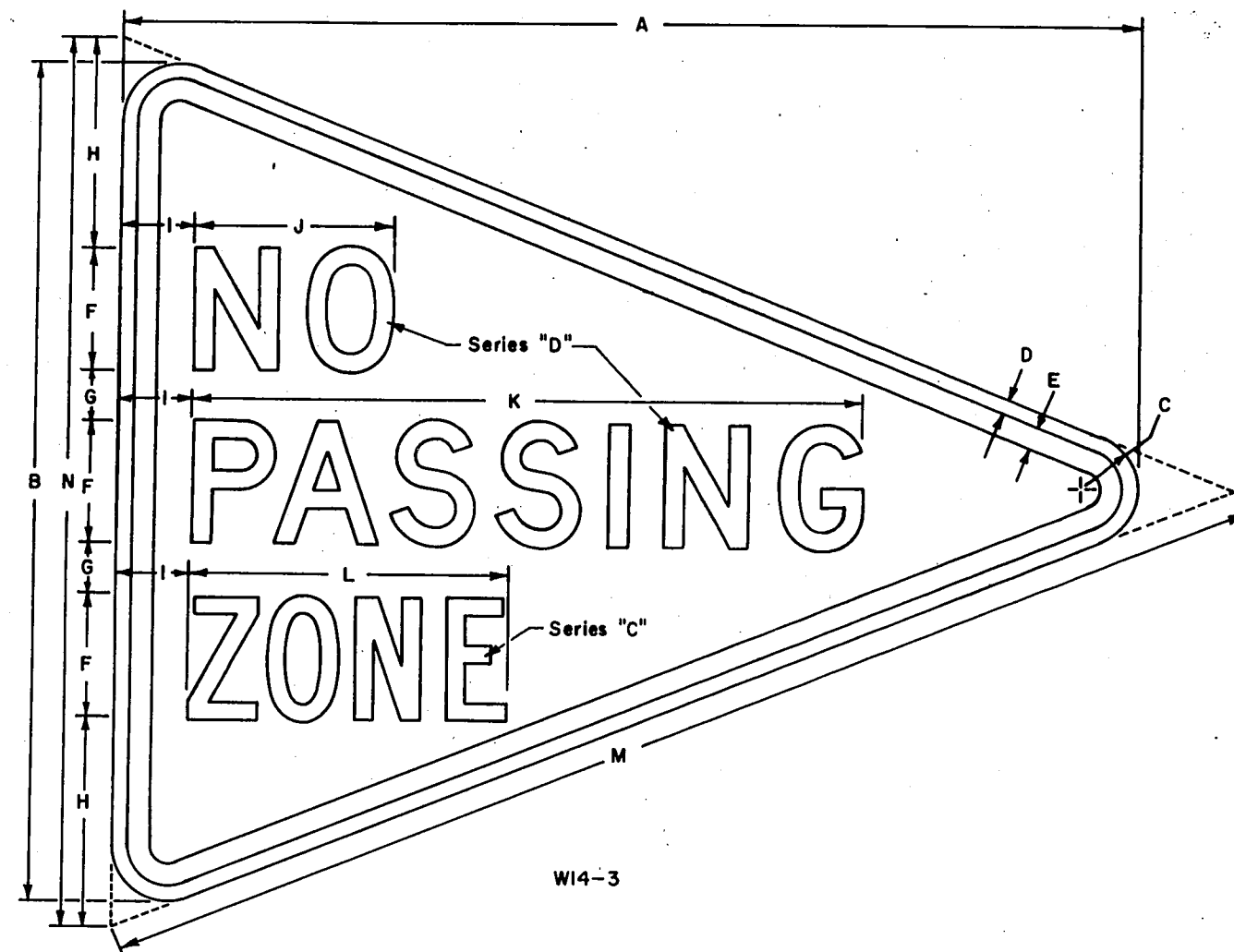
W13-1

SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Bld Area Sq. Ft.
Minimum	1	18		1 1/8	1 3/8	3 3/8	8	3	2 3/4	2	2 1/4	5 5/8																2.25
Standard	2	18		1 1/8	1 3/8	3 3/8	8	3	2 3/4	2	2 1/4	5 5/8																2.25
Oversize	3	24		1 1/8	1 3/8	1 1/2	10	4	4	2 3/4	3 1/4	6 5/8																4.00
Exp-way	4	36		1 5/8	1 5/8	1 3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
Freeway	5	36		1 5/8	1 5/8	1 3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp-way	4																											
Freeway	5																											

Date Drawn —	Date Redrawn — 2-19-73
Date Revised — 7-12-63 2-19-73 2-7-75	12-7-77
STANDARD SIGN W13-1	
WISCONSIN DIVISION OF HIGHWAYS	
APPROVED <i>[Signature]</i> CHIEF TRAFFIC ENGINEER	
DATE 12/19/77	PLATE NO. W13-1

NOTES

1. Sign is Type II - Type H reflective - reference WIS DOT Standard Specification for ROAD and BRIDGE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - As noted
4. Corners and borders shall be rounded on all base materials for this sign.



SIZE	CODE SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Brd Area Sq. Ft.
Minimum	1																											
Standard	2	40 3/4	34	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 13/16	12 3/4	48	36													5.6
Oversize	3																											
Exp way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											
		AA	BB	CC	DD	EE	FF	GG	HH	II	JJ	KK	LL	MM	NN	OO	PP	QQ	RR	SS	TT	UU	VV	WW	XX	YY	ZZ	
Minimum	1																											
Standard	2																											
Oversize	3																											
Exp way	4																											
Freeway	5																											
Bicycle	6																											
Snowmobile	7																											

Date Drawn - 3-3-72	Date Redrawn - 5-10-85
Date Revised - 5-10-85	
STANDARD SIGN	
W14 - 3	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	
DATE _____	
PLATE NO. W14-3.5	