

GRE NOV 2015
ORDER OF SHEETS

PROJECT ID: 1420-22-71
WITH: NA

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sec

TOTAL SHEETS = 702



19

DESIGN DESIGNATION	CTH V	USH 151
A.A.D.T. (2006)	= 3000	= 11500
A.A.D.T. (2038)	= 4700	= 17000
D.H.V. (2038)	= 517	= 1870
D.D.	= 60/40	= 60/40
T. (DHV)	= 7.1	= 7.1
DESIGN SPEED	= 40 MPH	= 70 MPH
ESALS	= 905,200	

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	PL + 58.1
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	E
FIBER OPTIC	FO
GAS	G
SANITARY SEWER	SAN
STORM SEWER	SS
TELEPHONE	T
WATER	W
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

FOND DU LAC BYPASS

CTH V INTERCHANGE

USH 151

FOND DU LAC COUNTY

STATE PROJECT NUMBER
1420-22-71

STRUCTURE AS-BUILT PLAN

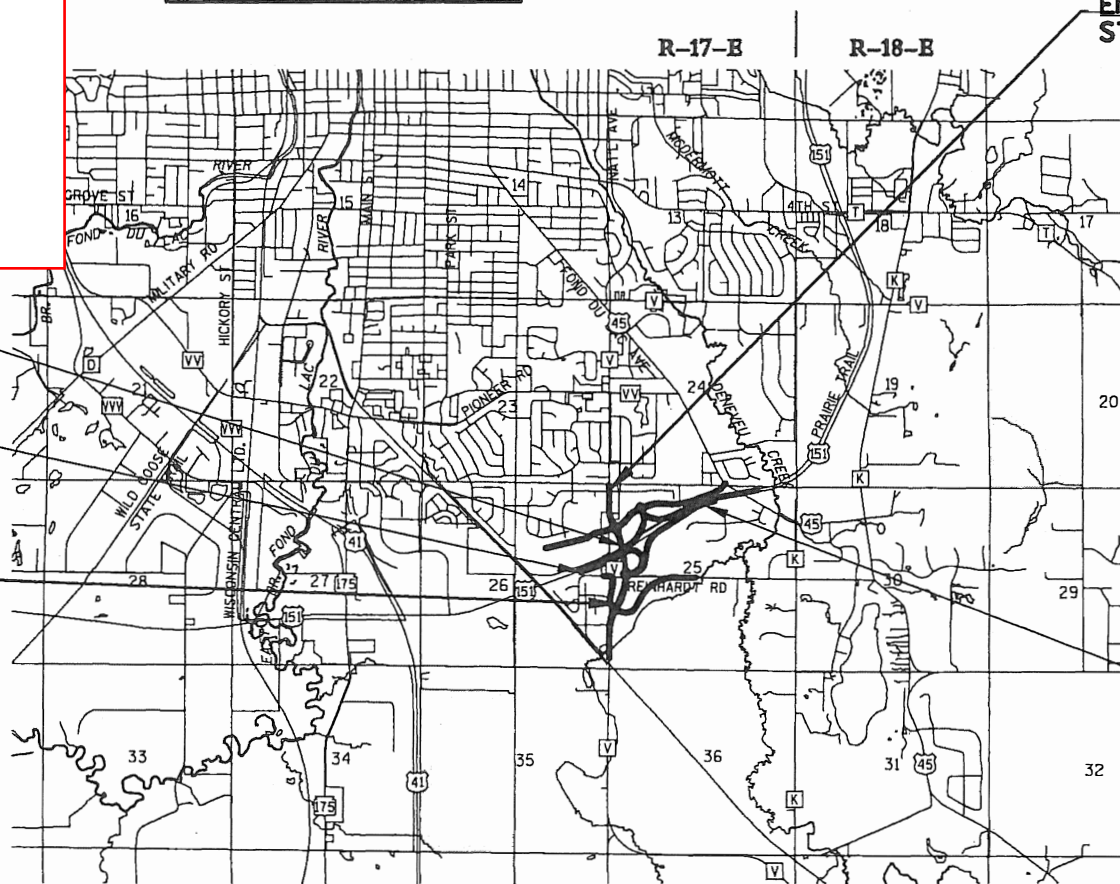
SUPERVISOR: Rob Wagner
PROJECT MANAGER: Bryan Learst
PROJECT LEADER: Zach Pilichowski
CONTRACTOR: Mashuda Contractors, Inc.
Work Started 4/16/2016
Work Completed 12/28/2016

END PROJECT 1420-22-71
STA 149'NB+06.31 CTH V

STRUCTURE B-20-0226

STRUCTURE S-20-41

BEGIN PROJECT 1420-22-71
STA 115'NB+00.00 CTH V
Y = 371287.776
X = 823900.386



STRUCTURE S-20-42

T-15-N

T-14-N

LAYOUT

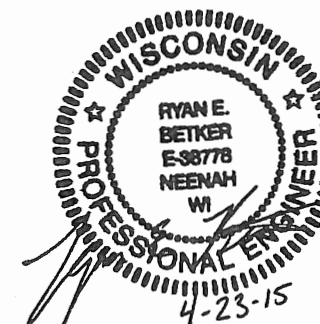
SCALE 0 1/2 MI. 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.645 MI. (CTH V)

COORDINATES ON THIS PLAN ARE REFERENCED TO THE
WISCONSIN COUNTY COORDINATE SYSTEM (WCCS),
FOND DU LAC COUNTY, NAD 1983 (97)

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO
THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88)

ORIGINAL PLANS PREPARED BY
OMNI
ASSOCIATES



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor MSDOT/GREMMER & ASSOCIATES, INC.
Designer OMNI ASSOCIATES, INC.
Project Manager B. LEARST
Regional Examiner -
Regional Supervisor R. WAGNER
C.O. Examiner -

APPROVED FOR THE DEPARTMENT
DATE: 04/23/15 B. Learst (Signature)

1

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GENERAL NOTES

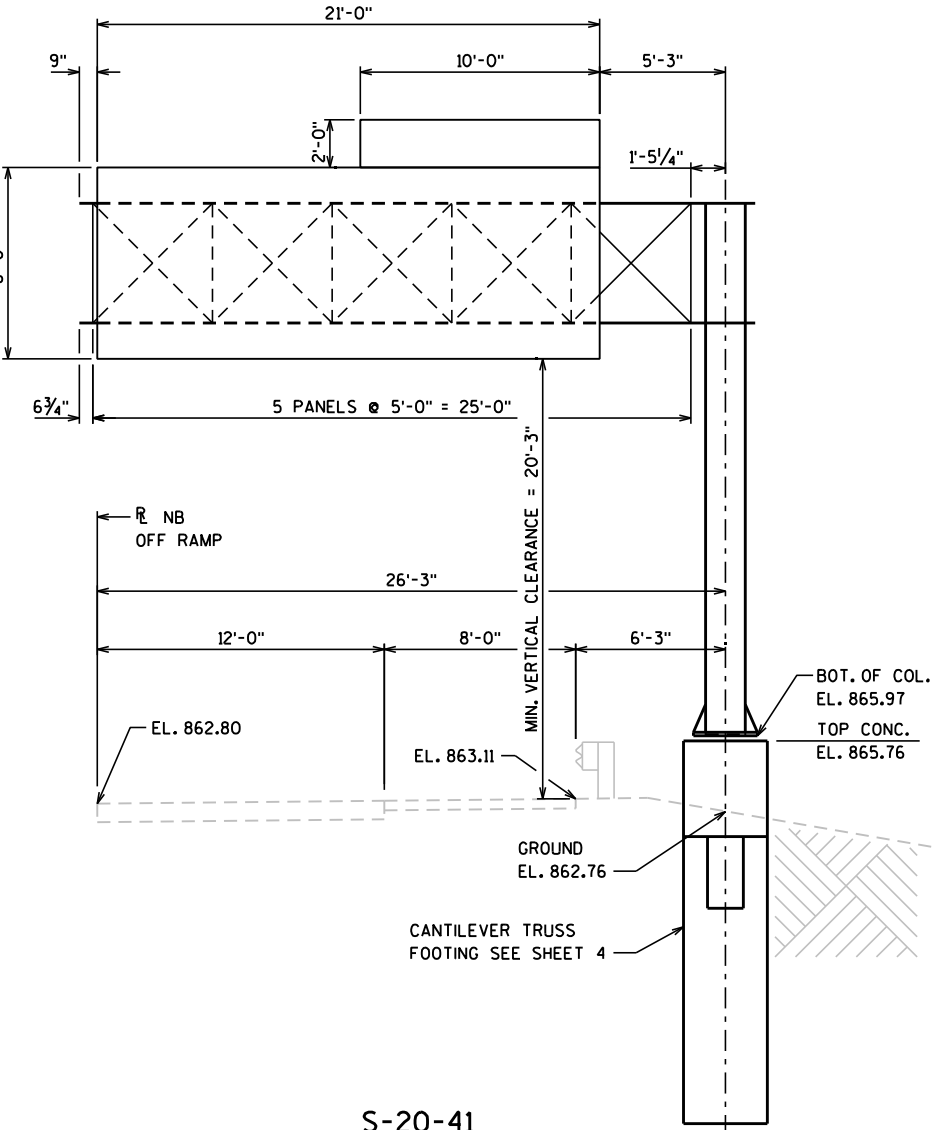
- EACH LOCATION OF THE SIGN BRIDGE SHALL BE DIRECTED BY THE ENGINEER.
- ALTERNATE DESIGNS ARE NOT ALLOWED.
- DRAWINGS SHALL NOT BE SCALED.
- DESIGNED ACCORDING TO A.A.S.H.T.O STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 3" CLEAR UNLESS DETAILED OTHERWISE.
- THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.
- CONTRACTOR TO FIELD VERIFY ALL DIMENSIONS PRIOR TO FABRICATION.
- PROVIDE SIGN BRIDGE IDENTIFICATION PLAQUE, INCIDENTAL TO SIGN BRIDGE.
- HANDHOLES ARE NOT REQUIRED.

LIST OF DRAWINGS

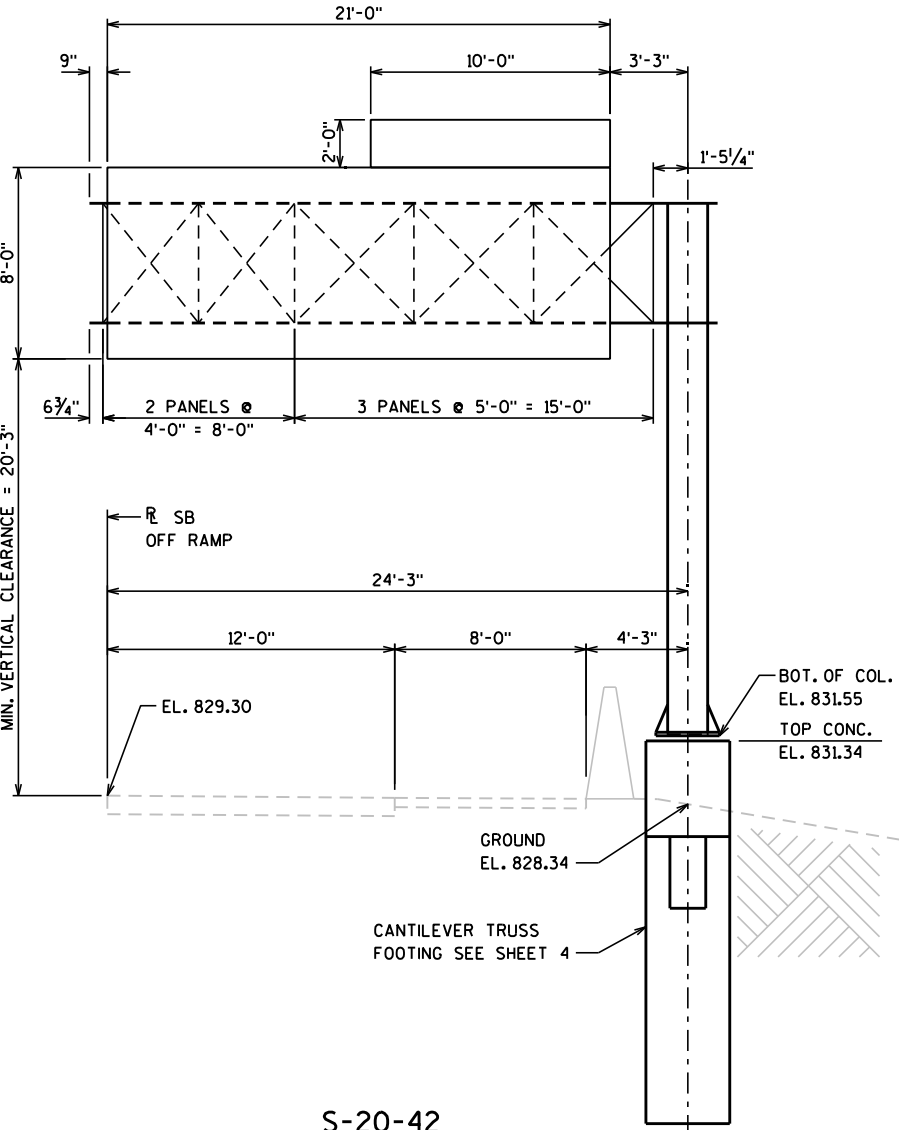
1. SIGN BRIDGE LAYOUTS
2. GALVANIZED STEEL CANTILEVER SIGN TRUSS
3. GALVANIZED STEEL CANTILEVER SIGN TRUSS DETAILS
4. CANTILEVER TRUSS FOOTING

ESTIMATED QUANTITIES

641.1200	SIGN BRIDGE CANTILEVER	S-20-41	1 L.S.
641.1200	SIGN BRIDGE CANTILEVER	S-20-42	1 L.S.
636.0100	SIGN SUPPORTS CONCRETE MASONRY	16	C.Y.
636.1000	SIGN SUPPORTS STEEL REINFORCEMENT	1960	LB.



S-20-41
STA 266+03.50 VAA
(NB OFF-RAMP)
LOOKING EAST
26'-3" RT OF
R/L USH 151 NB OFF RAMP

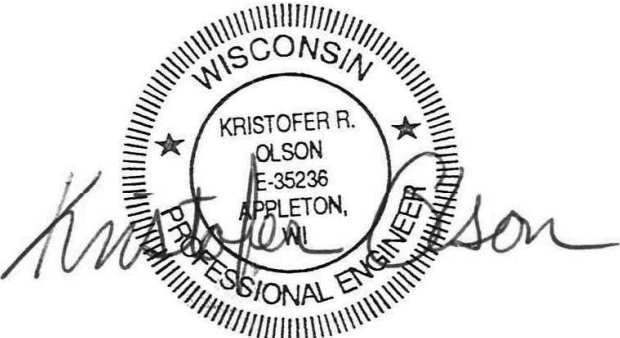


S-20-42
STA 308+00 VCC
(SB OFF-RAMP)
LOOKING WEST
24'-3" LT OF
R/L USH 151 SB OFF RAMP

DESIGN DATA

SIGN STRUCTURE	PROPOSED SIGN SIZE FT X FT	MAX. DESIGN SIGN AREA SF	MAX. SIGN DEPTH FT
S-20-41	8'-0" X 21'-0"	264	12'
S-20-42	8'-0" X 21'-0"	264	12'

NO LIGHTS, NO CATWALK



11/13/14

CONSULTANT CONTACT

KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

BRIDGE OFFICE CONTACT

WILLIAM DREHER
(608) 266-8489

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
Omni ASSOCIATES			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>William C. Dreher</i>	07/30/15	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE S-20-41 & S-20-42			
USH 151			
COUNTY	FOND DU LAC	TOWN	FOND DU LAC
DESIGN SPEC.	AASHTO LRFD	DESIGN SPEC.	4th EDITION
DESIGNED BY	BRE	CK'D.	KRO
DRAWN BY	BRE	CK'D.	KRO
SIGN BRIDGE LAYOUTS			SHEET 1 OF 4

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

DESIGNED ACCORDING TO A.A.S.H.T.O. "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC "SIGNALS"

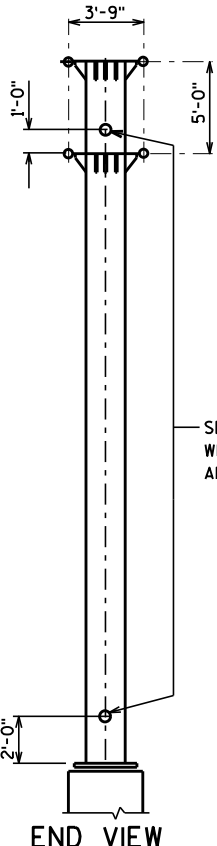
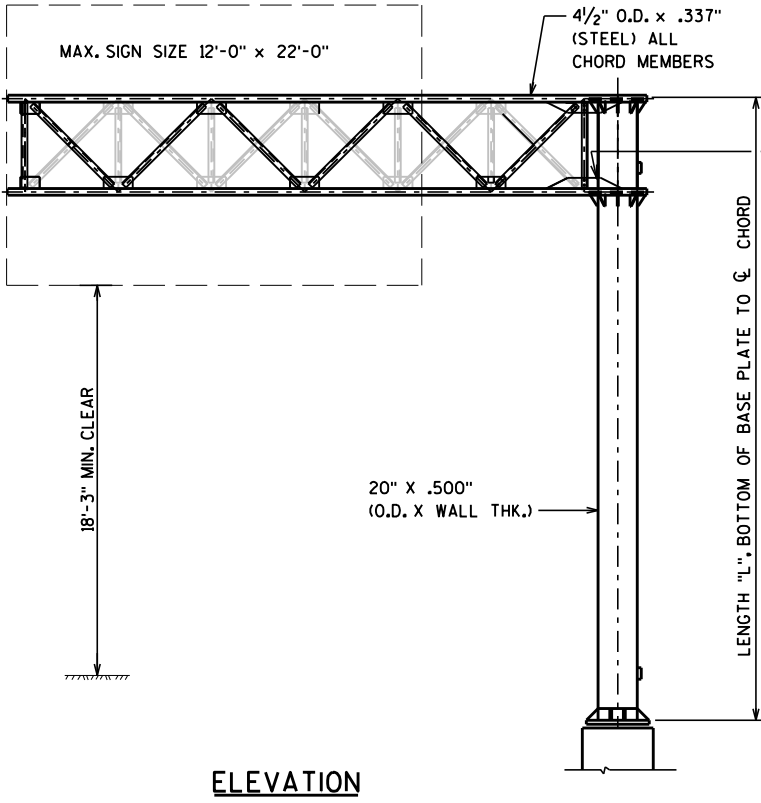
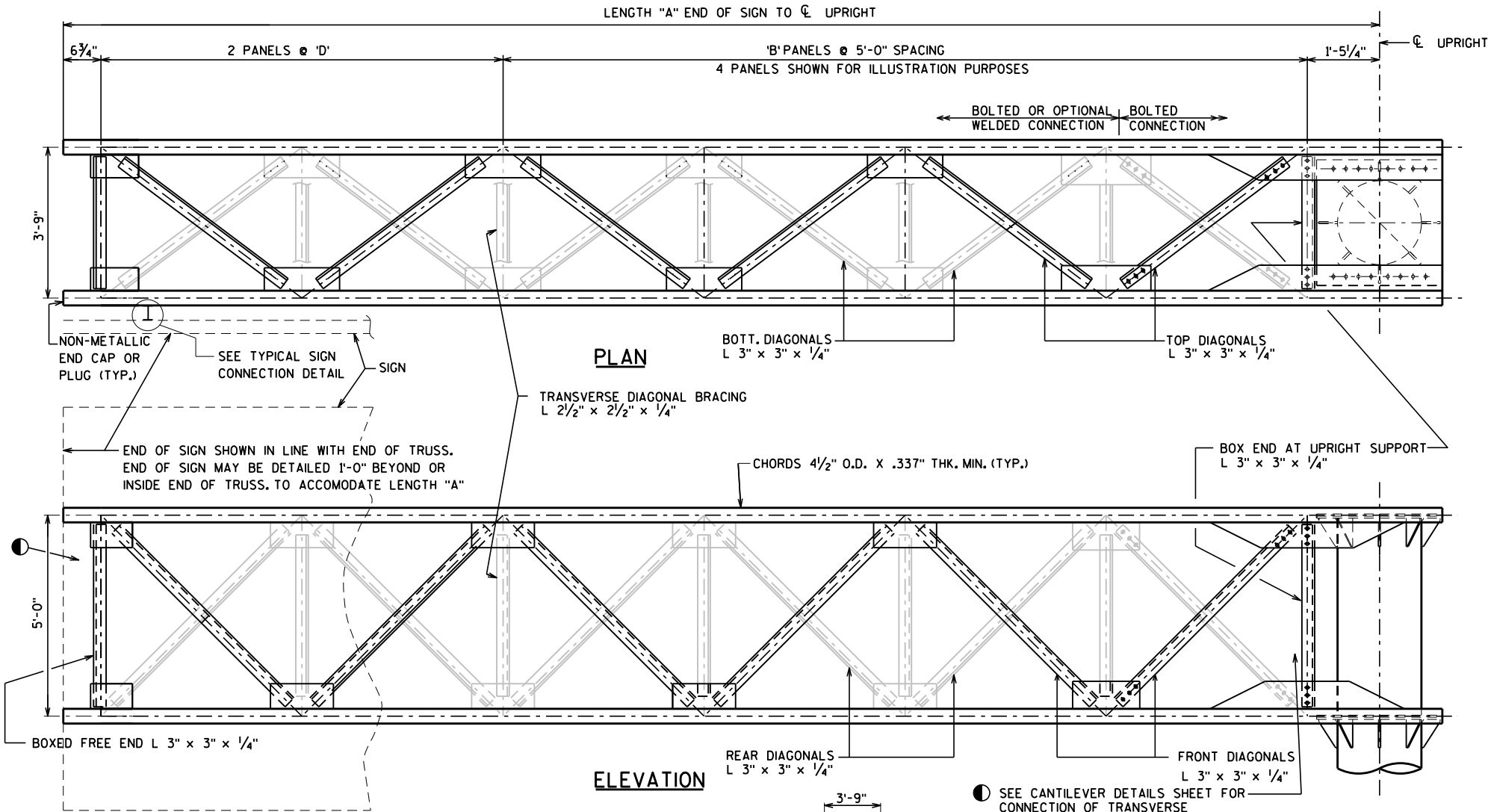
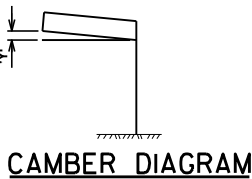
WIND VELOCITY = 90 M.P.H. (3-SECOND GUST SPEED)

PREFABRICATE CAMBER INTO THE HORIZONTAL SUPPORT PROVIDING AN AMOUNT "Y" AT END OF TRUSS SHOWN IN "CAMBER DIAGRAM". DO NOT RAKE VERTICAL UPRIGHT BY ADJUSTMENT OF LEVELING NUTS.

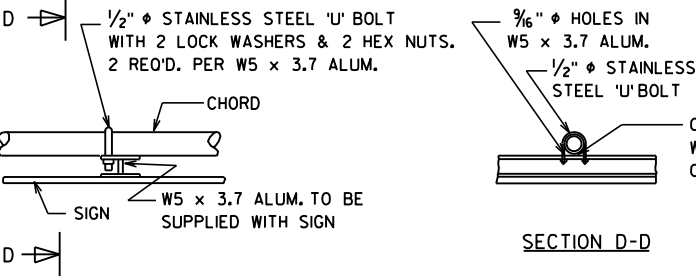
ALLOWABLE DESIGN STRESSES

CHORDS & COLUMN (INCLD. HANDHOLE)	API-5L-X42	fy=42,000 P.S.I.
STRUCTURAL ANGLES	A.S.T.M. A709 GRADE 36	fy=36,000 P.S.I.
PLATES & BARS	A.S.T.M. A709 GRADE 36	fy=36,000 P.S.I.
ANCHOR BOLTS	A.A.S.H.T.O. M314	fy=55,000 P.S.I.
HIGH STRENGTH BOLTS	A325	fy=92,000 P.S.I.
STRUCTURAL MEMBERS GALVANIZED	A123	
HARDWARE GALVANIZED	A153 CLASS C	

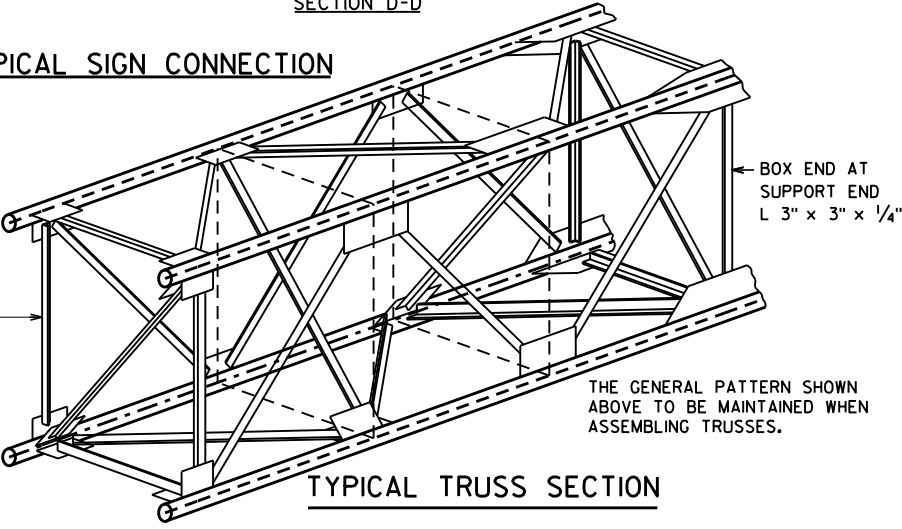
STRUCTURE	"A"	"L"	"B"	"D"	"Y"
S-20-41	26'-3"	23'-10 3/4"	5	---	1 1/2"
S-20-42	24'-3"	24'-6"	3	4'-0"	1 1/4"



SEE CANTILEVER DETAILS SHEET FOR CONNECTION OF TRANSVERSE DIAGONAL BRACING AT UPRIGHT SUPPORT AND FREE END

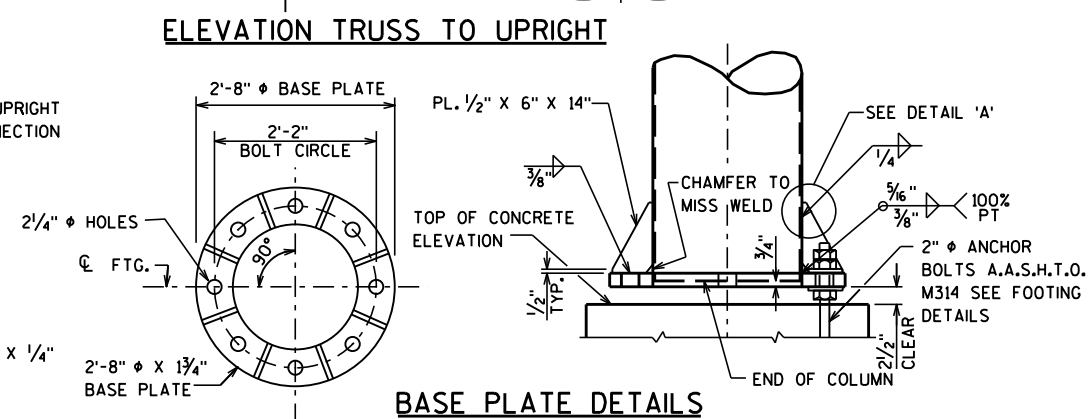
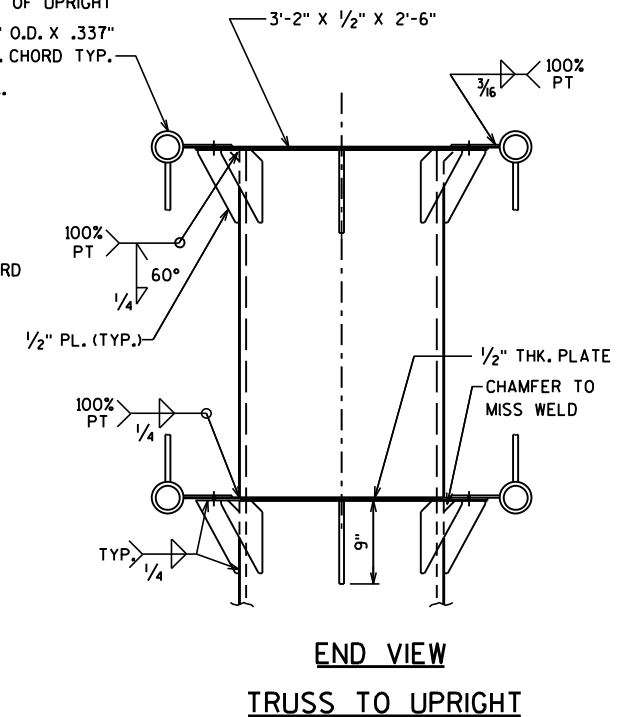
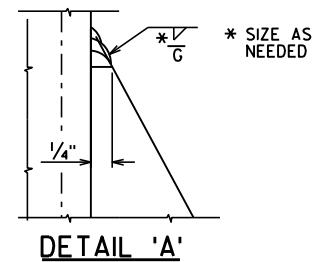
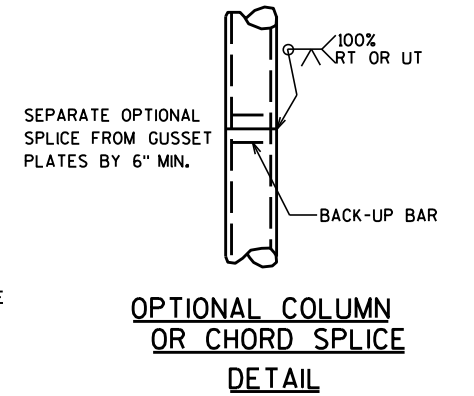


TYPICAL SIGN CONNECTION



TYPICAL TRUSS SECTION

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-20-41 & S-20-42			
	DRAWN BY	BRE	PLANS CK'D. CAB
GALVANIZED STEEL CANTILEVER SIGN TRUSS			SHEET 2 OF 4



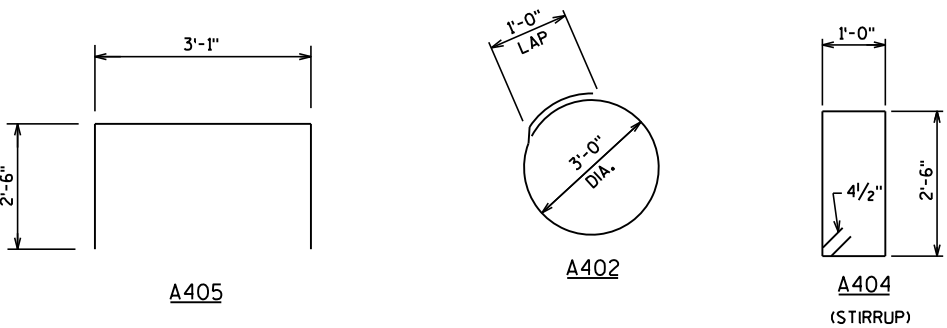
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-20-41 & S-20-42			
		DRAWN BY	BRE PLANS CK'D. CAB
GALVANIZED STEEL CANTILEVER SIGN TRUSS DETAILS		SHEET 3 OF 4	

NOTE:
THE FIRST OR FIRST TWO DIGITS OF A
BAR MARK SIGNIFIES THE BAR SIZE.

BILL OF BARS

980 LB.

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	CUT. DIAG.	BUN-DLE	LOCATION
A701		12	15'-6"				FOOTING - COLUMN/TOP
A402		16	10'-6"	X			FOOTING - COLUMN/TOP
A703		12	15'-0"				FOOTING - WINGS
A404		12	7'-6"	X			FOOTING - WINGS
A405		10	7'-11"	X			FOOTING - TOP
A406		4	3'-6"				FOOTING - TOP - COLUMNS



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL
BE EMBEDDED 3" CLEAR UNLESS
DETAILED OTHERWISE.

ALLOWABLE DESIGN STRESSES

CONCRETE MASONRY $f'_c=3,500$ P.S.I.
HIGH STRENGTH BAR STEEL REINFORCEMENT, $f_y=60,000$ P.S.I.
ANCHOR BOLTS A.A.S.H.T.O. M314 $f_y=55,000$ P.S.I.

FOUNDATION DATA

ALLOWABLE SOIL BEARING PRESSURE = 2T/SO. FT.

TOTAL ESTIMATED QUANTITIES

(1 FTG.)

SIGN SUPPORTS CONCRETE MASONRY 8 C.Y.
SIGN SUPPORTS STEEL REINFORCEMENT HS 980 LB.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-20-41 & S-20-42			
DRAWN BY KRO		PLANS CK'D. CAB	
CANTILEVER TRUSS FOOTING		SHEET 4 OF 4	

CAP OR SEAL WITH SUITABLE
REMOVABLE PLUG. (TYP.)

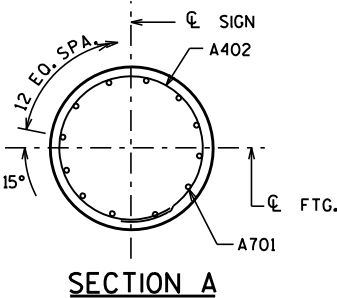
3/4" CHAMFER - TYP.
ALL EXPOSED CORNERS

GROUND LINE

8 - 2" ϕ X 4'-8" ANCHOR BOLTS
A.A.S.H.T.O. M314. THREAD TOP
10" (3 NUTS, 2 WASHERS) AND
BOTTOM 5 1/2" (2 NUTS). GALVANIZE
TOP 12" ASTM A153, CLASS C

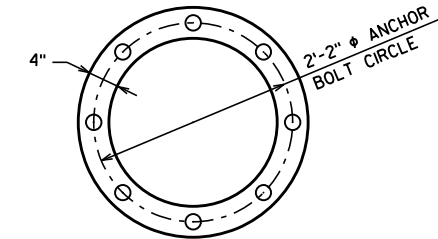
CAP OR SEAL WITH SUITABLE
REMOVABLE PLUG. (TYP.)

2" ϕ NON-METALLIC CONDUIT
(15'-0" - INCIDENTAL TO
"SIGN SUPPORTS CONCRETE
MASONRY")

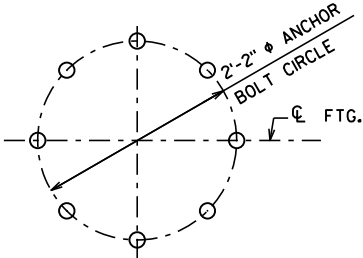


ELEVATION
(8 C.Y.)

SECTION B



TOP VIEW OF TOP &
BOTTOM TEMPLATES



ANCHOR BOLT DETAILS

TOP ANCHOR BOLT TEMPLATE,
1/4" THICK, REMOVE
AFTER CONCRETE SET

TOP OF CONCRETE

8 - 2" ϕ X 4'-8" ANCHOR
BOLTS AASHTO M314
BOTTOM ANCHOR BOLT
TEMPLATE 1/2" THICK

THREAD BOTTOM 5 1/2"
OF ANCHOR BOLTS
FOR NUTS

PLACE A701 BARS
TO MISS ANCHOR
BOLTS

PLAN