

PROJECT ID: 1470-35-71

COUNTY: KEWAUNEE

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS =

SUBMITAL DATE 3/7/2019



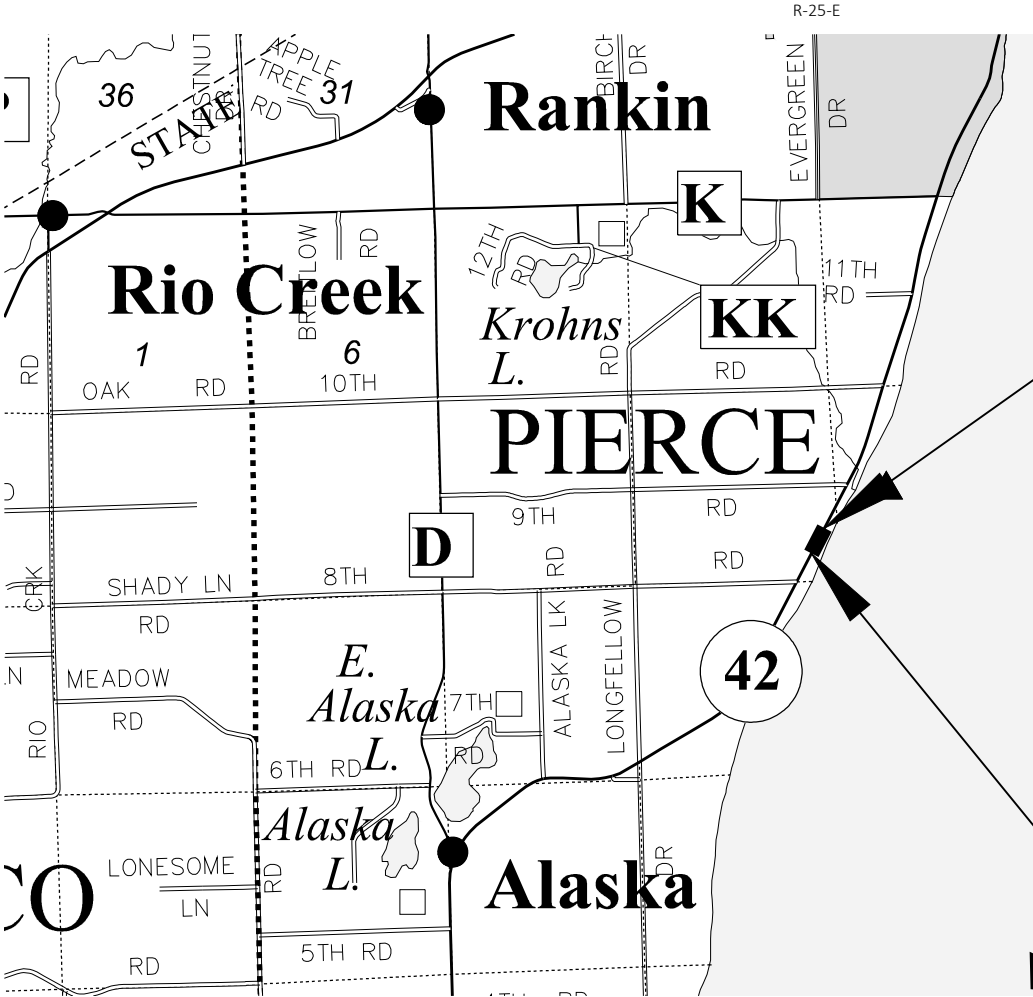
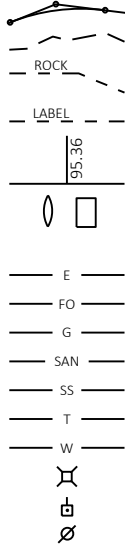
DESIGN DESIGNATION

A.A.D.T.	2020	=	2400
A.A.D.T.	2040	=	2700
D.H.V.		=	
D.D.		=	61/39
T.		=	
DESIGN SPEED		=	55 MPH
ESALS		=	

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	



LAYOUT
SCALE 0 1.0 MI
TOTAL NET LENGTH OF CENTERLINE =

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), KEWAUNEE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

KEWAUNEE - ALGOMA

DRAINAGE WAY CULVERT

STH 42

KEWAUNEE COUNTY

STATE PROJECT NUMBER
1470-35-71

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1470-35-71		

TRANS 220
PROJECT PLAN FOR DESIGN OF
UTILITY FACILITY ALTERATIONS
OR RELOCATIONS

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	SURVEYOR
Designer	DESIGNER
Project Manager	PROJECT MANAGER
Regional Examiner	REGIONAL EXAMINER
Regional Supervisor	REGIONAL SUPERVISOR
APPROVED FOR THE DEPARTMENT	
DATE:	(Signature)

E

GENERAL NOTES

LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

PRIOR TO ORDERING DRAINAGE PIPES AND STRUCTURE, THE CONTRACTOR SHALL VERIFY RELATED DRAINAGE INFORMATION IN THE PLAN WITH THE ENGINEER.

EXISTING DRAINAGE DITCHES AND CULVERT PIPES WILL REMAIN FUNCTIONAL DURING EXCAVATION OPERATIONS.

PRIOR TO THE PLACEMENT OF STEEL PLATE BEAM GUARD, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED UNLESS OTHERWISE SHOWN.

EROSION CONTROL DEVICES SHALL BE PLACED IN SEQUENCE WITH CONSTRUCTION OPERATIONS OR AS OTHERWISE DIRECTED BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SUBGRADE SHOULDER POINTS, ARE TO BE RESTORED WITH FERTILIZER, SEED, AND MULCH/EMAT WITHIN 5 CALENDAR DAYS OF FINAL GRADING/TOPSOILING.

ORDER OF SECTION 2 DETAIL SHEETS

- GENERAL NOTES
- TYPICAL SECTIONS
- PLAN DETAILS
- DETOUR PLAN
- ALIGNMENT PLAN

UTILITY CONTACTS

Joseph Kassab (Primary Contact)
AT&T Wisconsin - Communication Line
First Floor Engineering
205 S Jefferson St
Green Bay, WI 54301
(920) 735-3206
jk572k@att.com

Lori Butry (Primary Contact)
Wisconsin Public Service Corporation - Electricity
700 N Adams St
P.O. Box 19001
Green Bay, WI 54307-9001
(920) 433-1703
UtilitiesRelocation@wisconsinpublicservice.com

Lori Butry (Primary Contact)
Wisconsin Public Service Corporation - Gas/Petroleum
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(920) 433-1703
UtilitiesRelocation@wisconsinpublicservice.com

Bruce Henry (Primary Contact)
Charter Communications - Communication Line
1623 Broadway Avenue
Sheboygan, WI 53081
(920) 907-7720
bruce.henry@charter.com

DIGGERS



HOTLINE

Dial  or (800)242-8511

www.DiggersHotline.com

DNR LIASION

MATT SCHAEVE
DEPARTMENT OF NATURAL RESOURCES
NORTHEAST REGION
2984 SHAWANO AVE
GREEN BAY, WI 54313
(920)366-1544
matthew.schaeve@wisconsin.gov

KEWAUNEE COUNTY COMMISSIONER

TODD EVERY
HIGHWAY COMMISSIONER
E4280 COUNTY HIGHWAY F
KEWAUNEE, WI 54216
(920)388-3707
everyt@kewauneeco.org

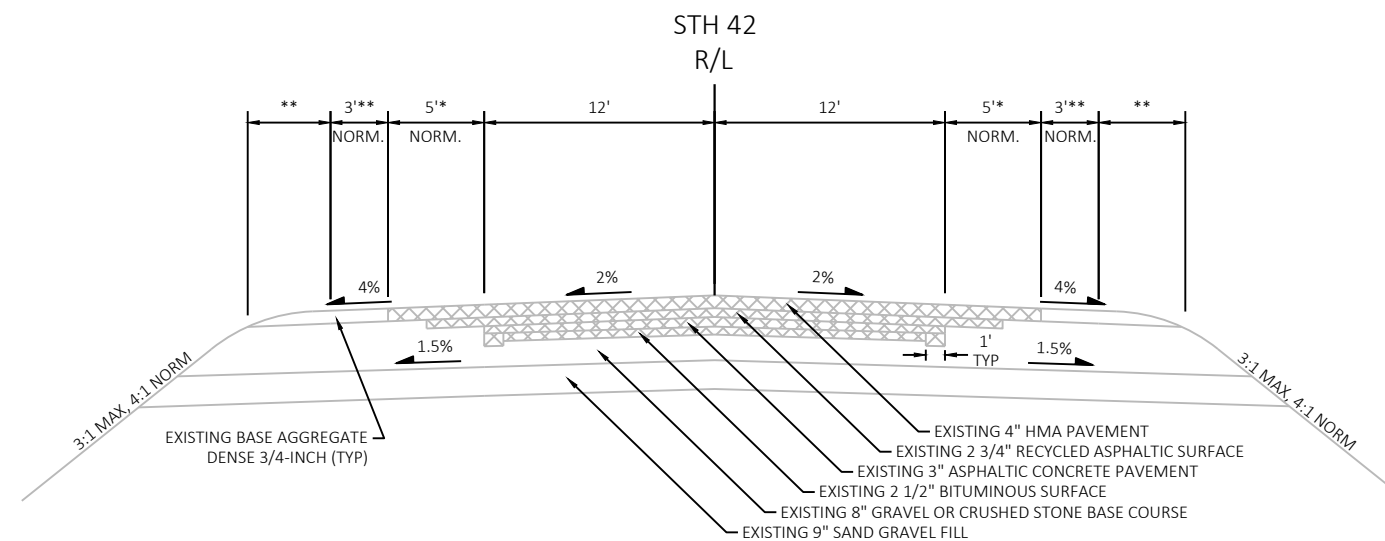
NE REGION SURVEY COORDINATOR

CORMAC MCINNIS, RLS
944 VANDERPERREN WAY
GREEN BAY, WI 54304
(920)492-5638
cormac.mcinnis@dot.wi.gov

HMA PAVEMENT SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS		
THICKNESS	LAYERS	ASPHALT MIX BID ITEM
5-INCH	ONE 1 3/4-INCH UPPER LAYER ONE 3 1/4-INCH LOWER LAYERS	4 LT 58-28 S 3 LT 58-28 S



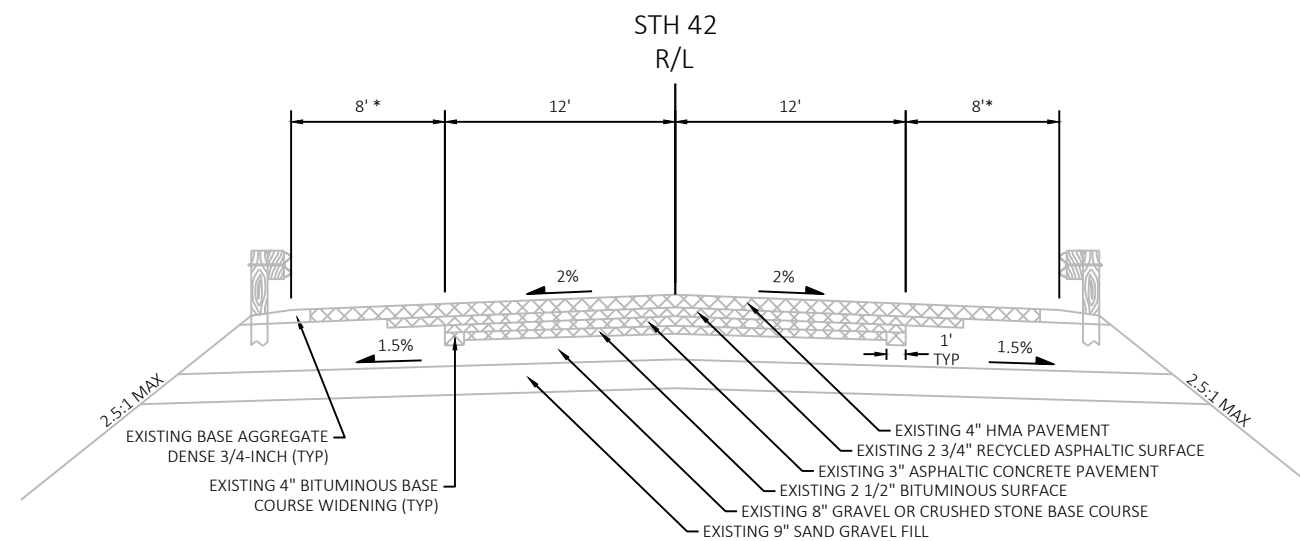
PROJECT NO: 1470-35-71	HWY: STH 42	COUNTY: KEWAUNKEE	PROJECT OVERVIEW	SHEET	E
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*VARIES 5'-10', SEE PLAN
**VARIES 0'-3', SEE PLAN
***VARIES 0'-7', SEE PLAN

EXISTING TYPICAL SECTION STH 42

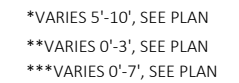
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STA 436+51 TO 437+69 LT
STA 440+08 TO 441+26 RT
STA 440+60 TO 441+25 LT



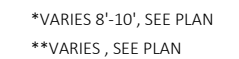
*8'-10' AT GUARDRAIL E.A.T. ENDS

EXISTING TYPICAL SECTION STH 42

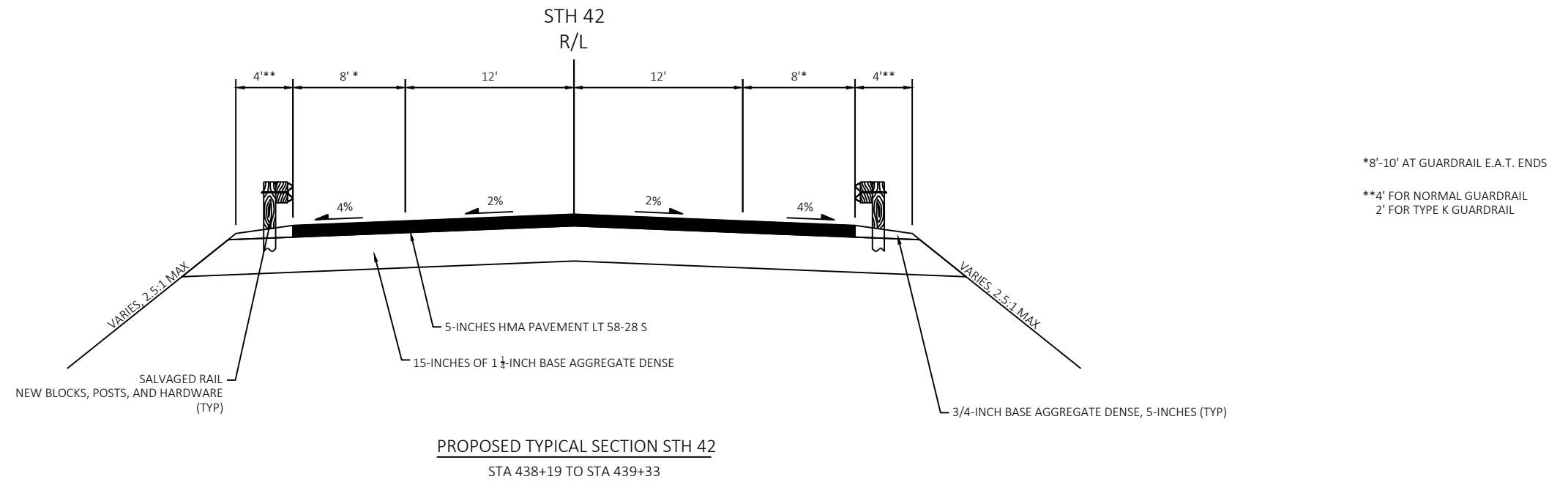
STA 437+08 TO 440+08 RT
STA 437+69 TO STA 440+06 LT

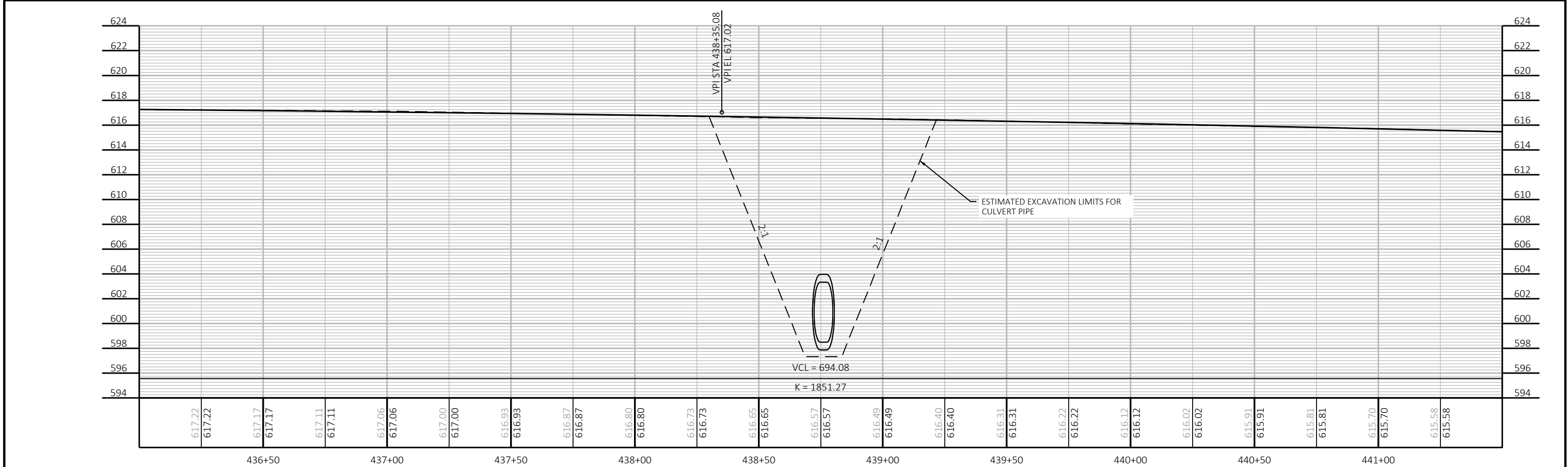
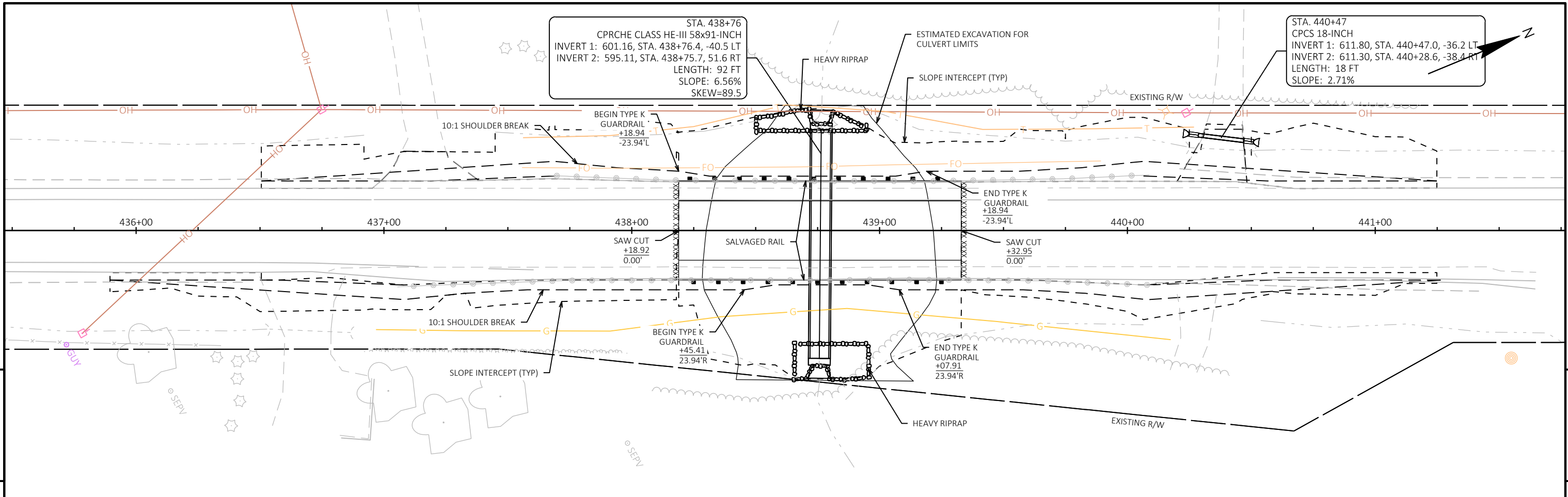


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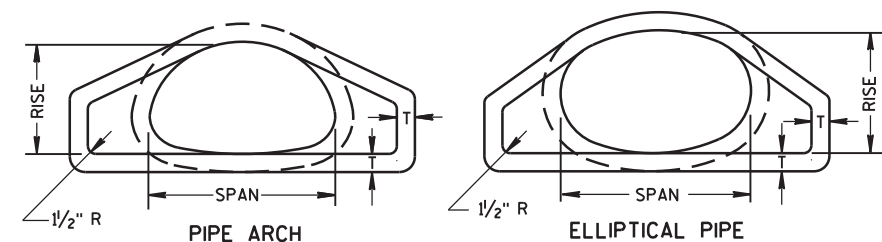


STA 437+08 TO 440+08 RT
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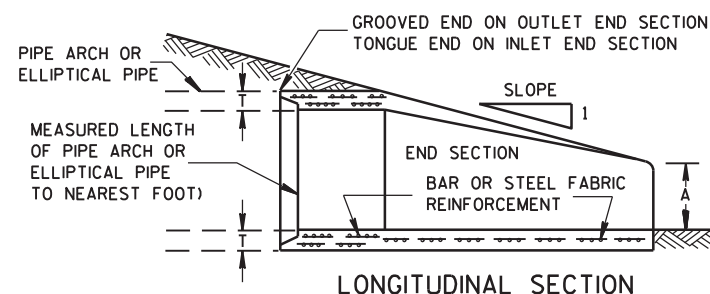




PROJECT NO: 1470-35-71	HWY: STH 42	COUNTY: KEWAUNKEE	PLAN AND PROFILE: PLAN AND PROFILE	SHEET E
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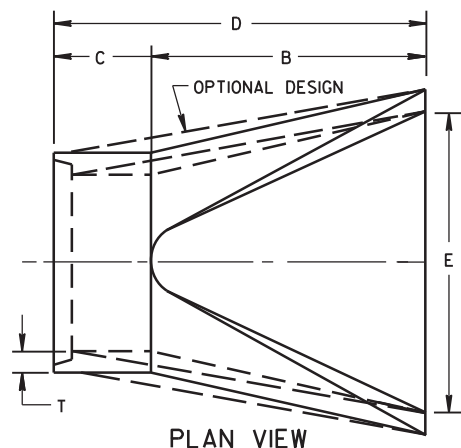


END VIEW



LONGITUDINAL SECTION

CONCRETE ENDWALLS



PLAN VIEW

2- 2 3/8" x 1/2" CORRUGATIONS												
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")	
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1
30	35	24	.079	.075	10	16	6	39	18	37 5/8	60	2 1/2 to 1
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/4 to 1
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/4 to 1
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1

3" X 1" CORRUGATIONS												
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")	
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1

NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED.

* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE PIPE ARCH

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	** SPAN	** RISE	T	A	B	C	D	E	
24	29	18	3	8 1/2	39	33	72	48	3 to 1
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1
36	44	27	4	11 1/8	60	36	96	72	3 to 1
42	51	31	4 1/2	15 1/4	60	36	96	78	3 to 1
48	58	36	5	21	60	36	96	84	3 to 1
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1
60	73	45	6	31	60	36	96	96	3 to 1
72	88	54	7	31	60	39	99	120	2 to 1
84	102	62	8	28 1/2	83	19	102	144	2 to 1

REINFORCED CONCRETE ELLIPTICAL PIPE

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	** SPAN	** RISE	T	A	B	C	D	E	
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1
42	53	34	5	15 3/4	60	36	96	78	2 1/2 to 1
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1

**NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

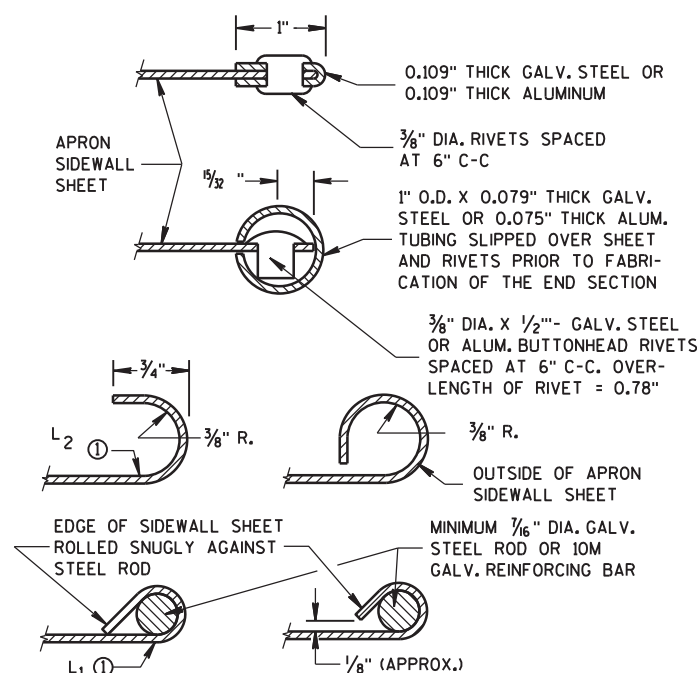
CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

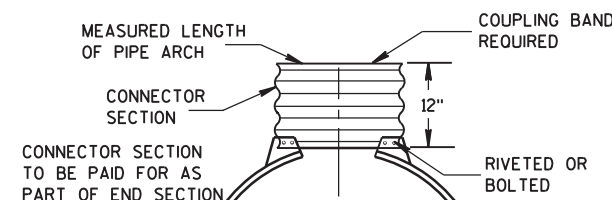


SECTION A-A



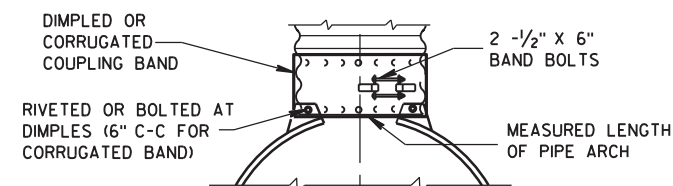
TYPE 2

FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3

FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5

ALTERNATE FOR:
ALL SIZES CORRUGATED PIPE ARCHES

NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

APRON ENDWALLS FOR
PIPE ARCH AND
ELLIPTICAL PIPE

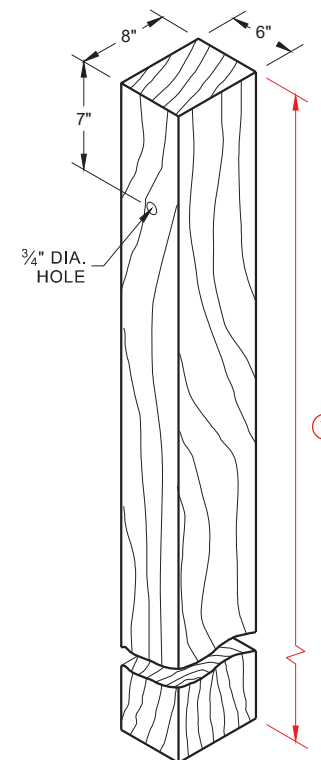
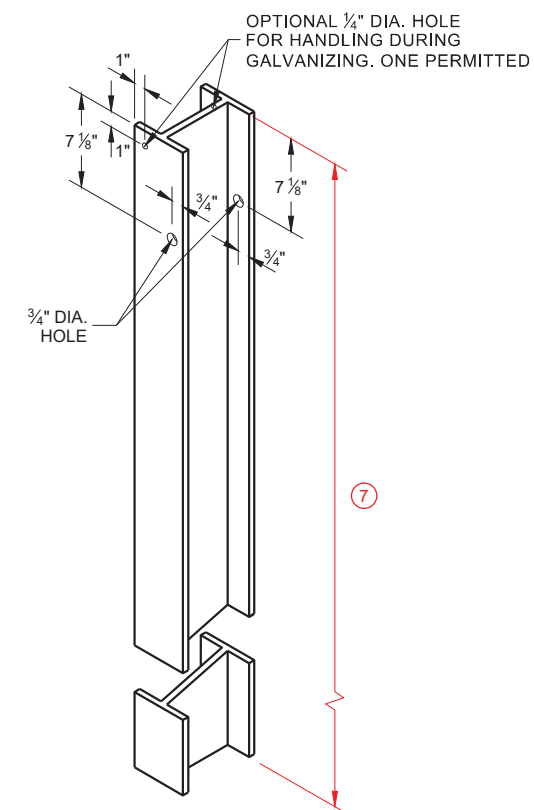
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11-30-94 /S/ Rory L. Rhinesmith
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

METAL ENDWALLS

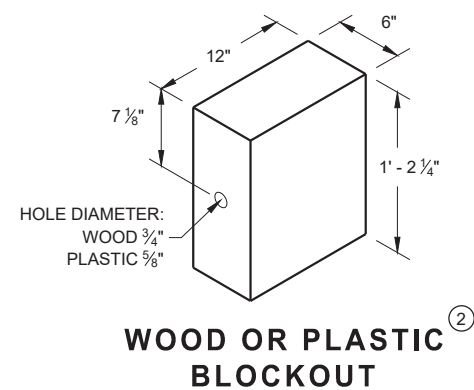
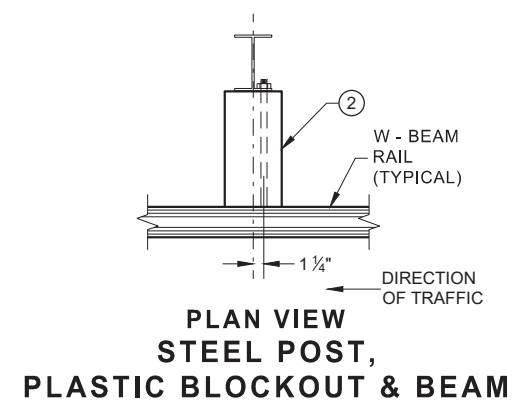
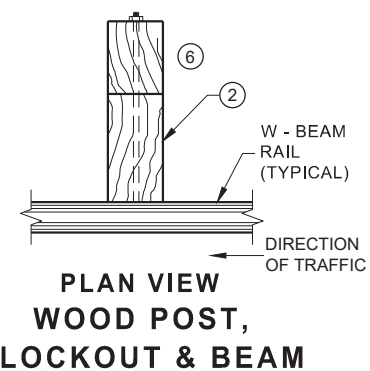
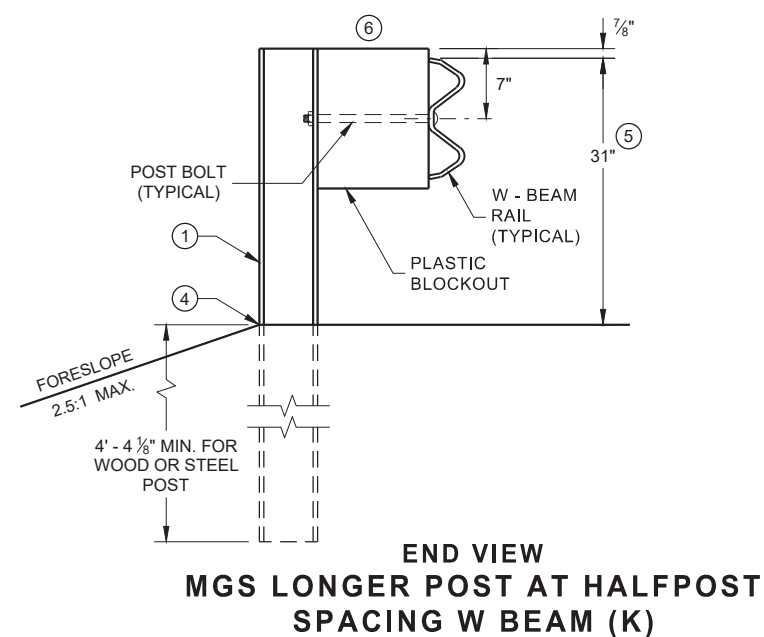
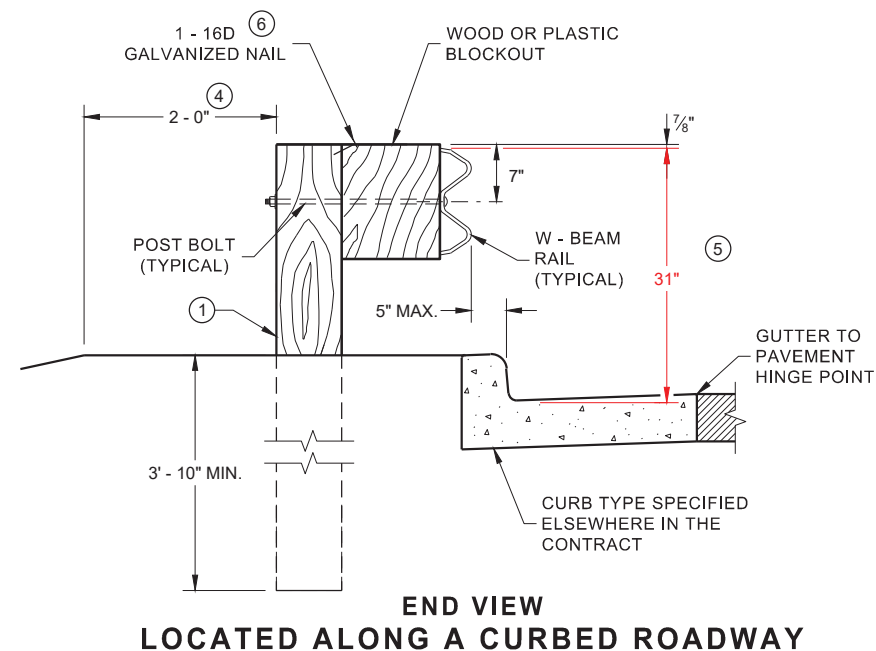
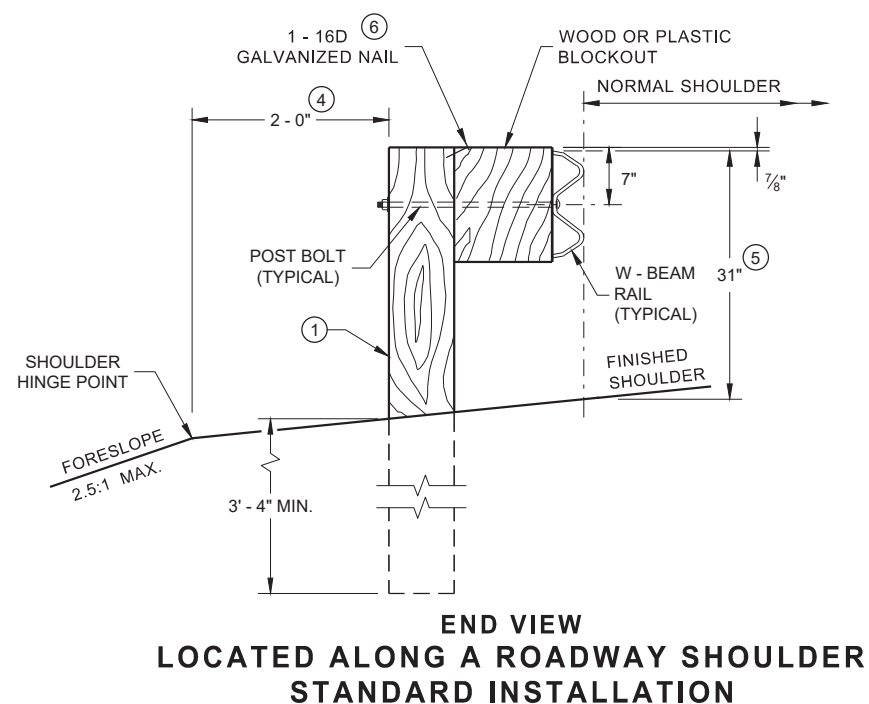


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STEEL POST & HOLE PUNCHING DETAIL (W 6 X 9) ①

WOOD POST (6" X 8") NOMINAL ⁽¹⁾

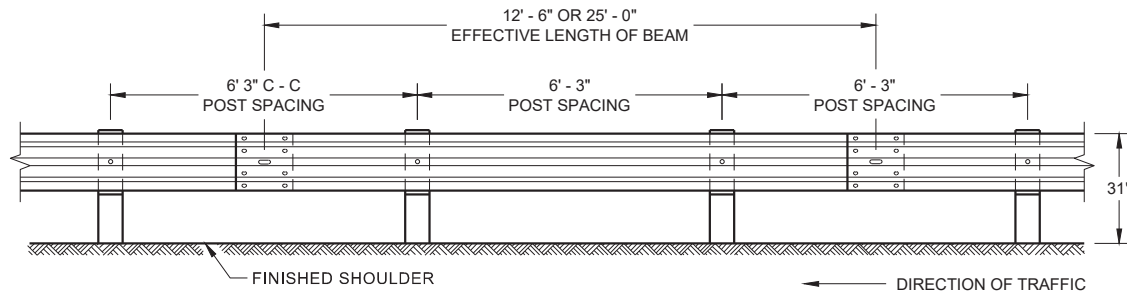


MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

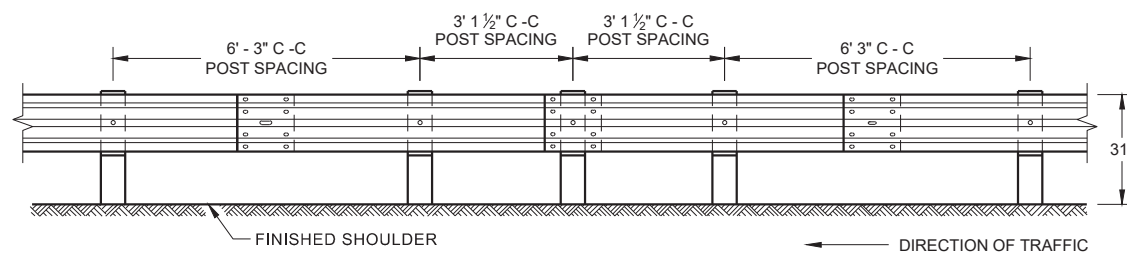
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

SDD 14B42 - 06a

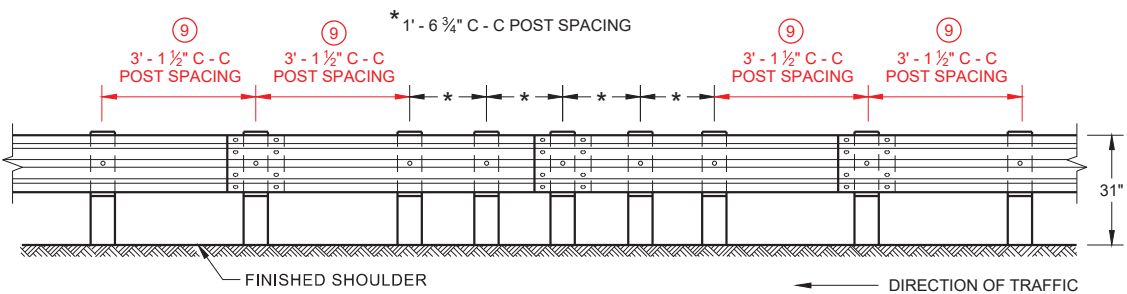
SDD 14B42 - 06a



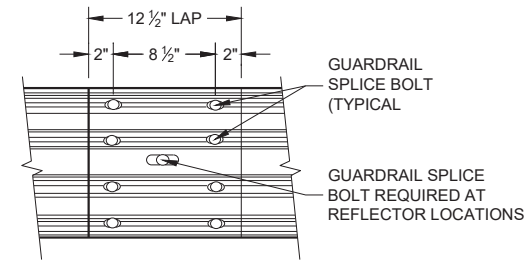
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



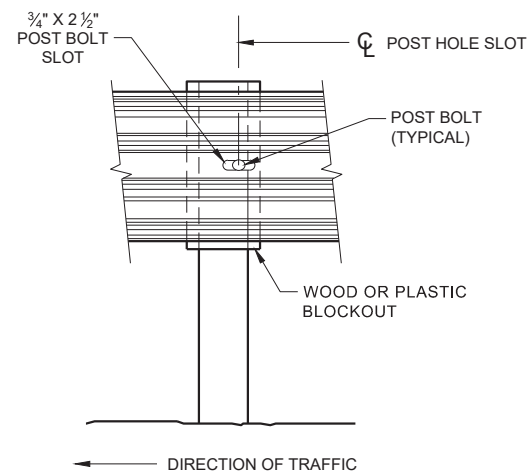
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



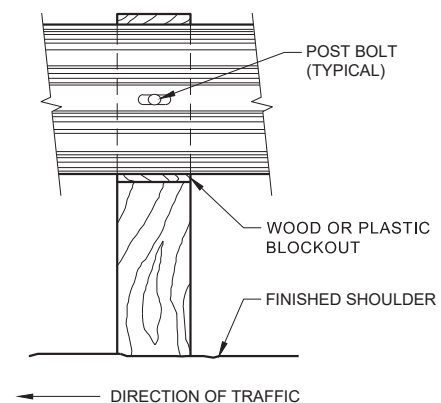
**FRONT VIEW
QUARTER POST SPACING (QS)**



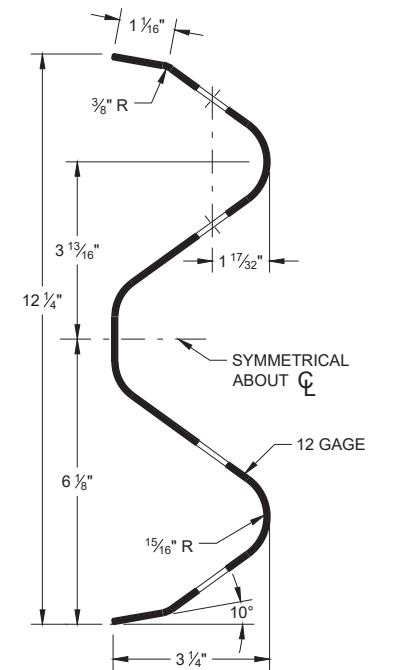
**FRONT VIEW
MID-SPAN BEAM SPLICE**



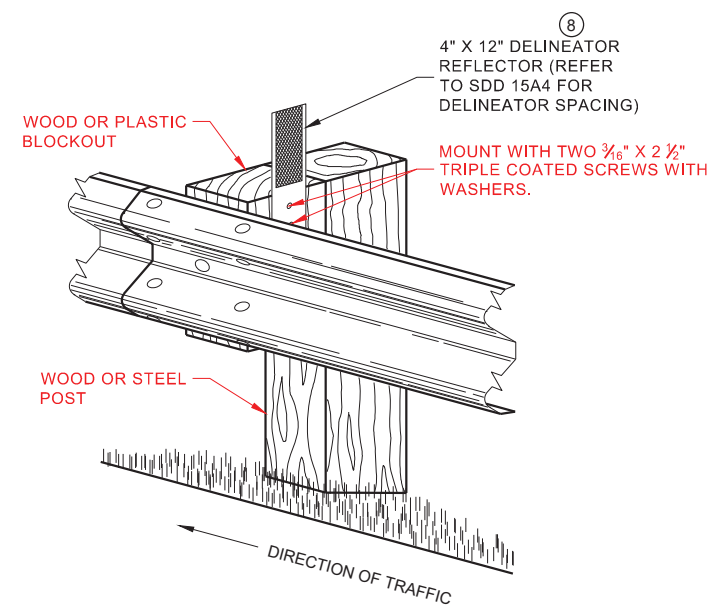
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



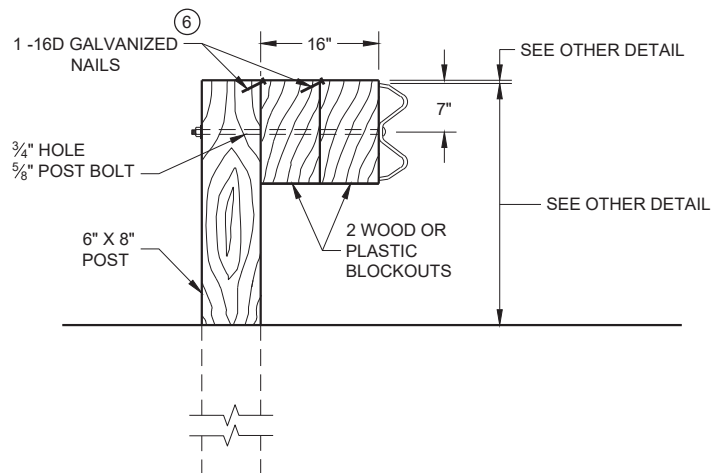
SECTION THRU W-BEAM RAIL



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

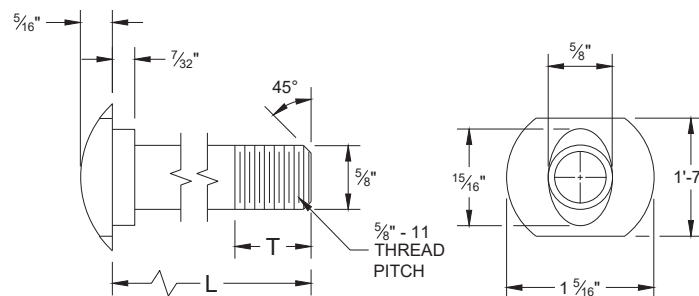
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/4" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

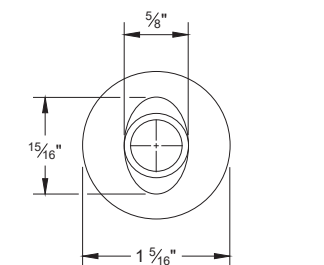
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF $\frac{3}{16}$ ".
 2. IF THE BOLT EXTENDS MORE THAN $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

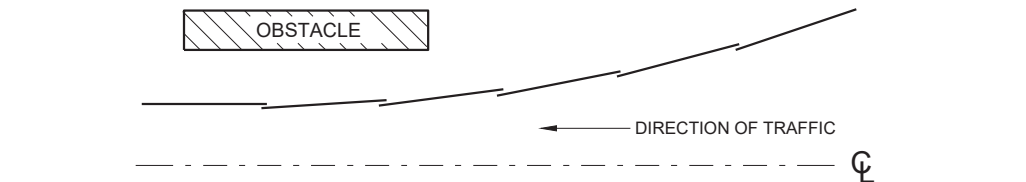


POST BOLT TABLE

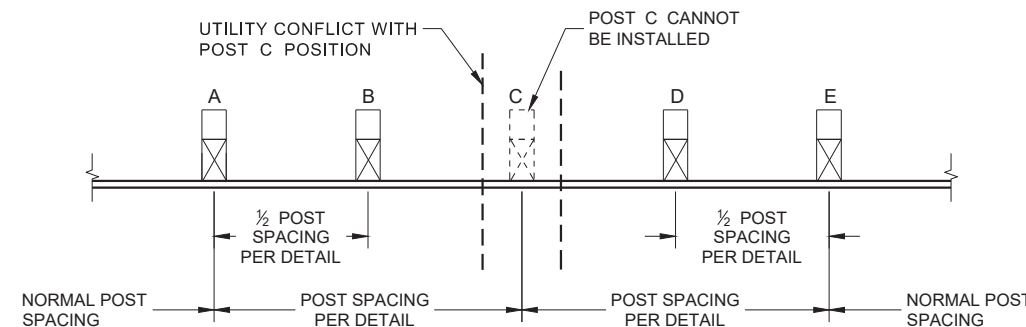
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



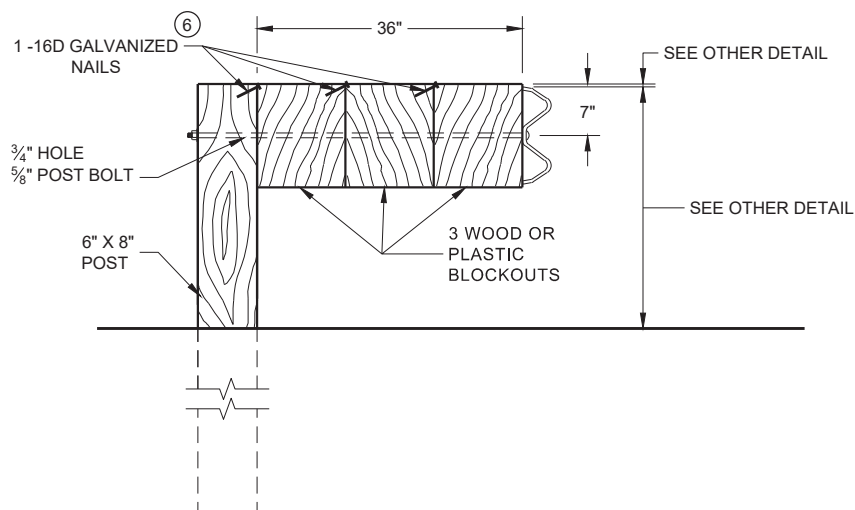
ALTERNATE BOLT HEAD



PLAN VIEW
BEAM LAPPING DETAIL



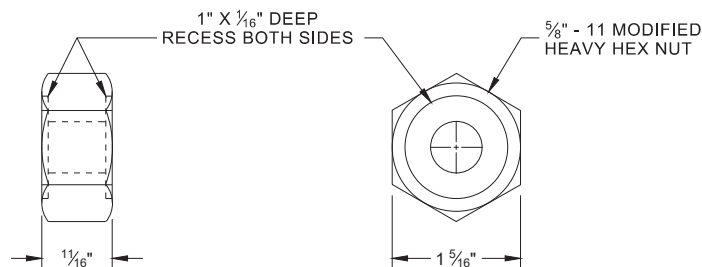
POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



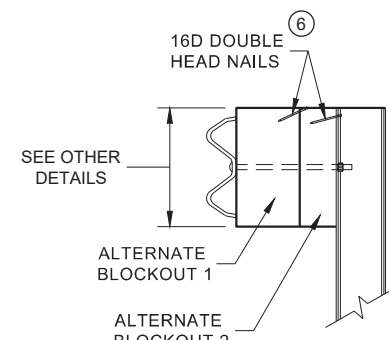
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

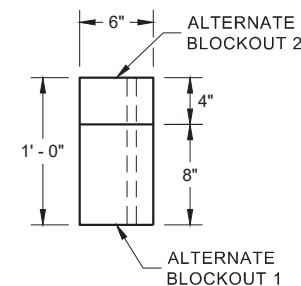
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



POST BOLT, SPLICE BOLT
AND RECESS NUT



SIDE VIEW



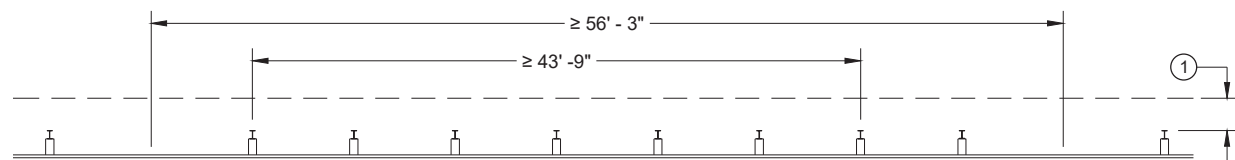
PLAN VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

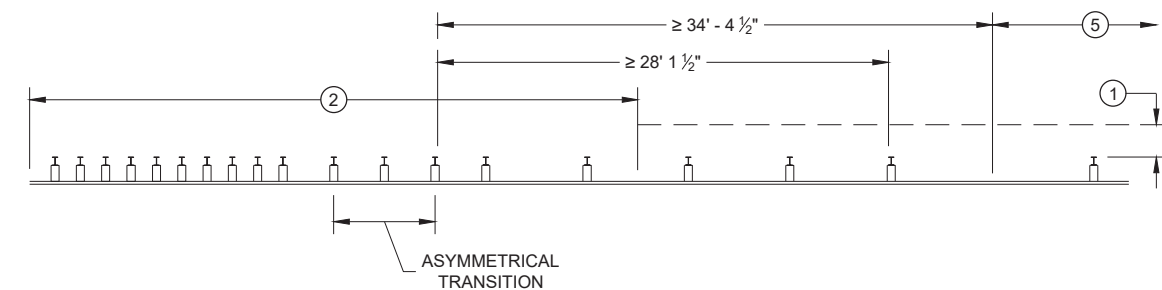
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

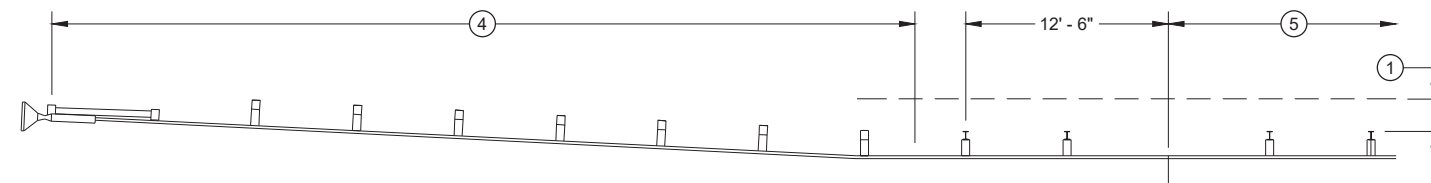
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



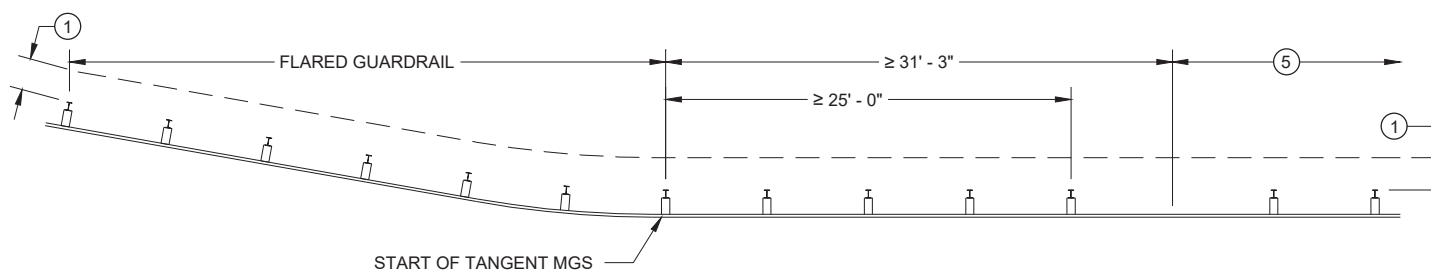
MISSING POST IN NORMAL BEAM GUARD RUN



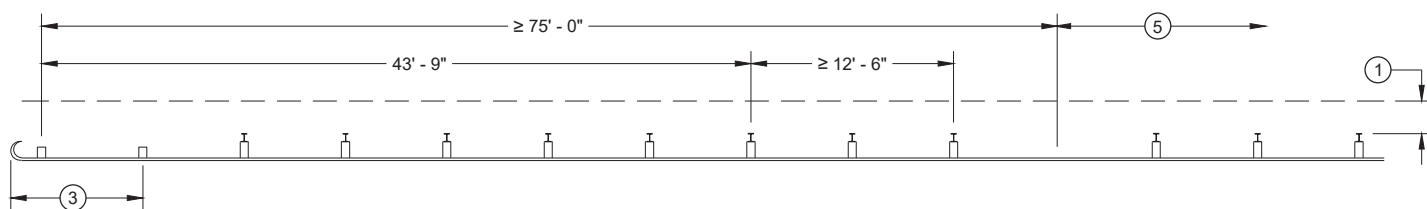
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



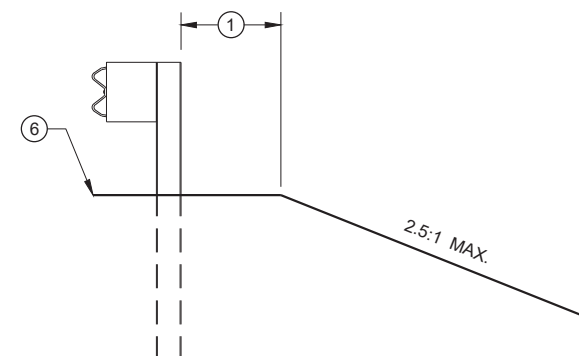
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



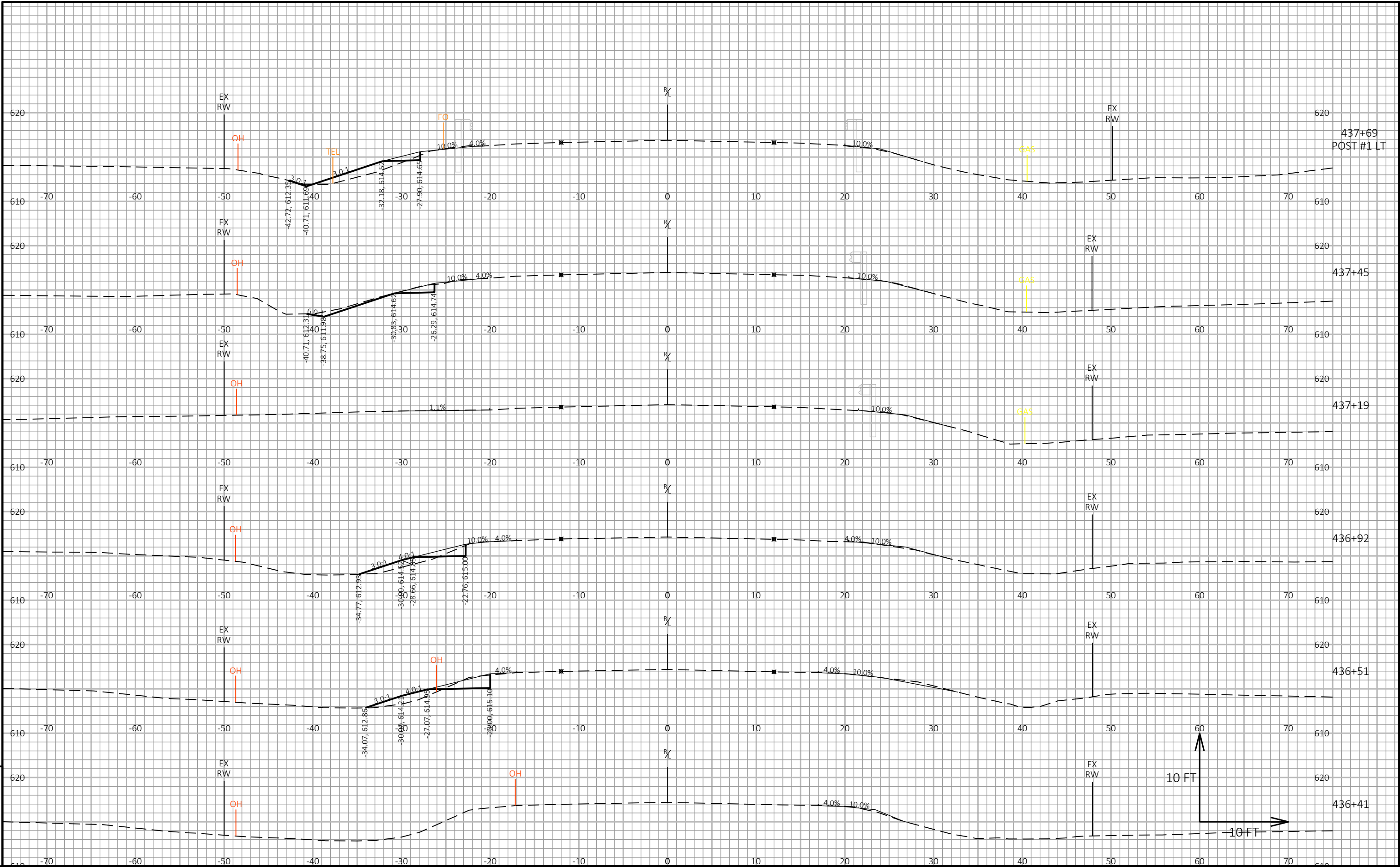
CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

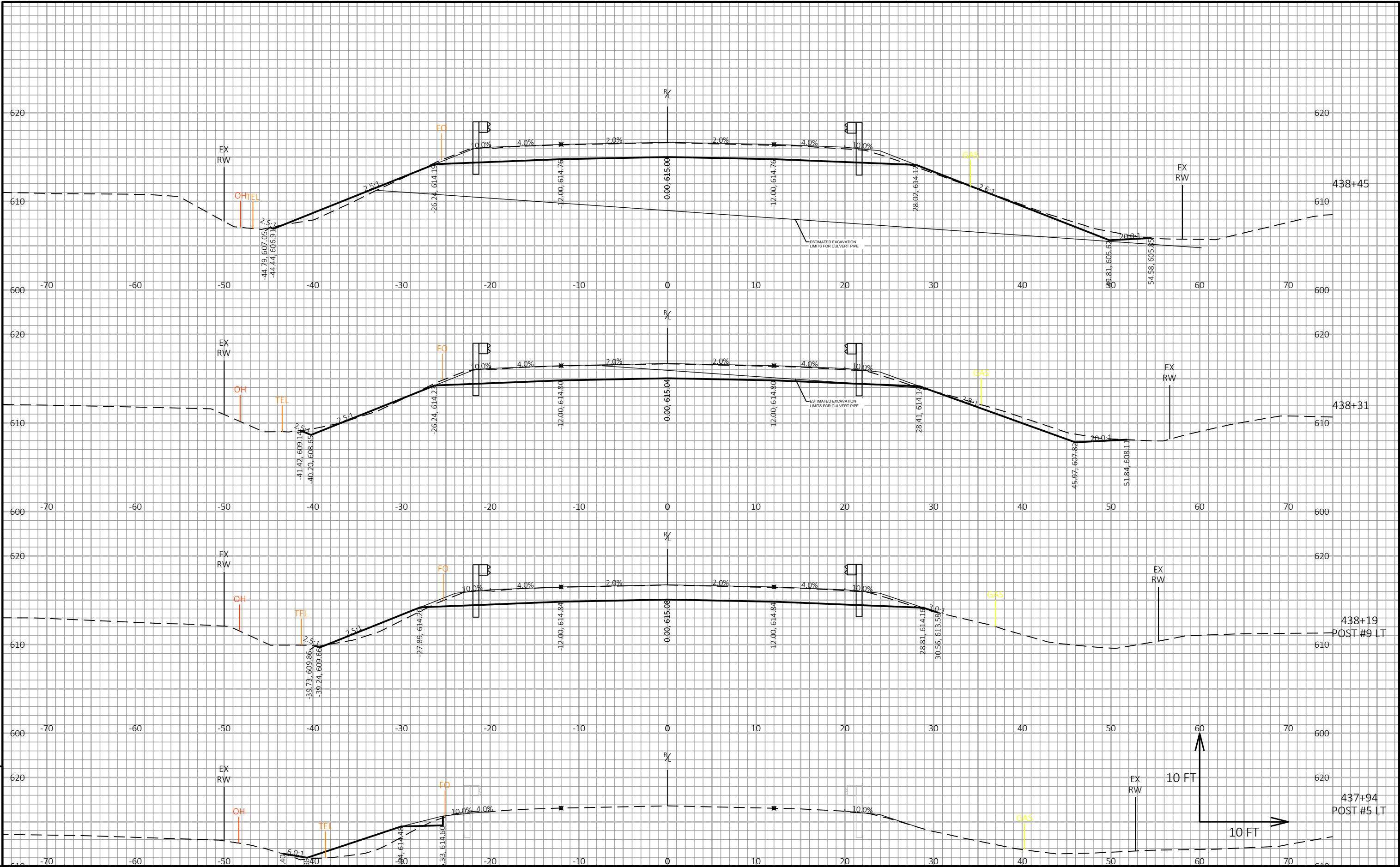
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

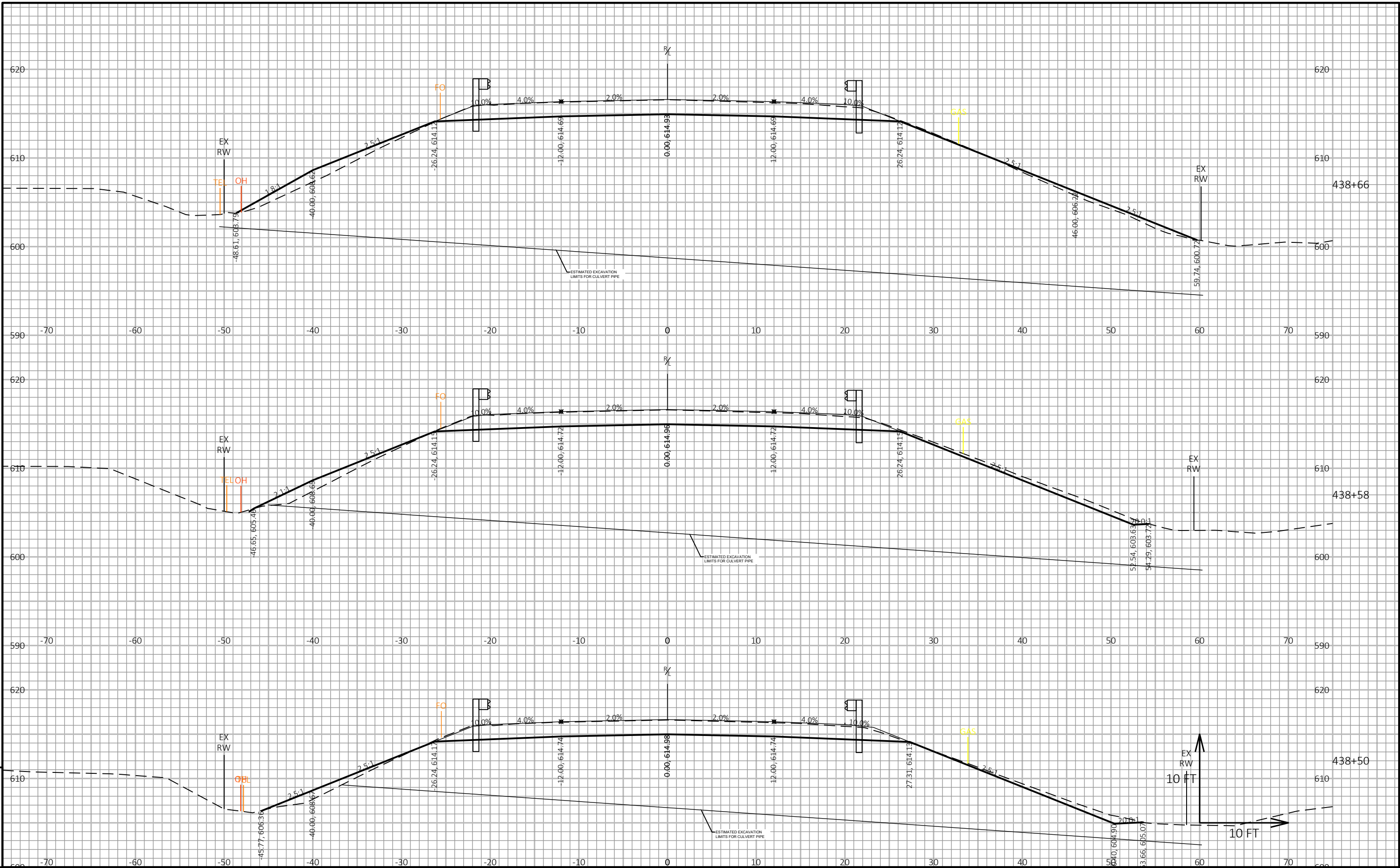
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

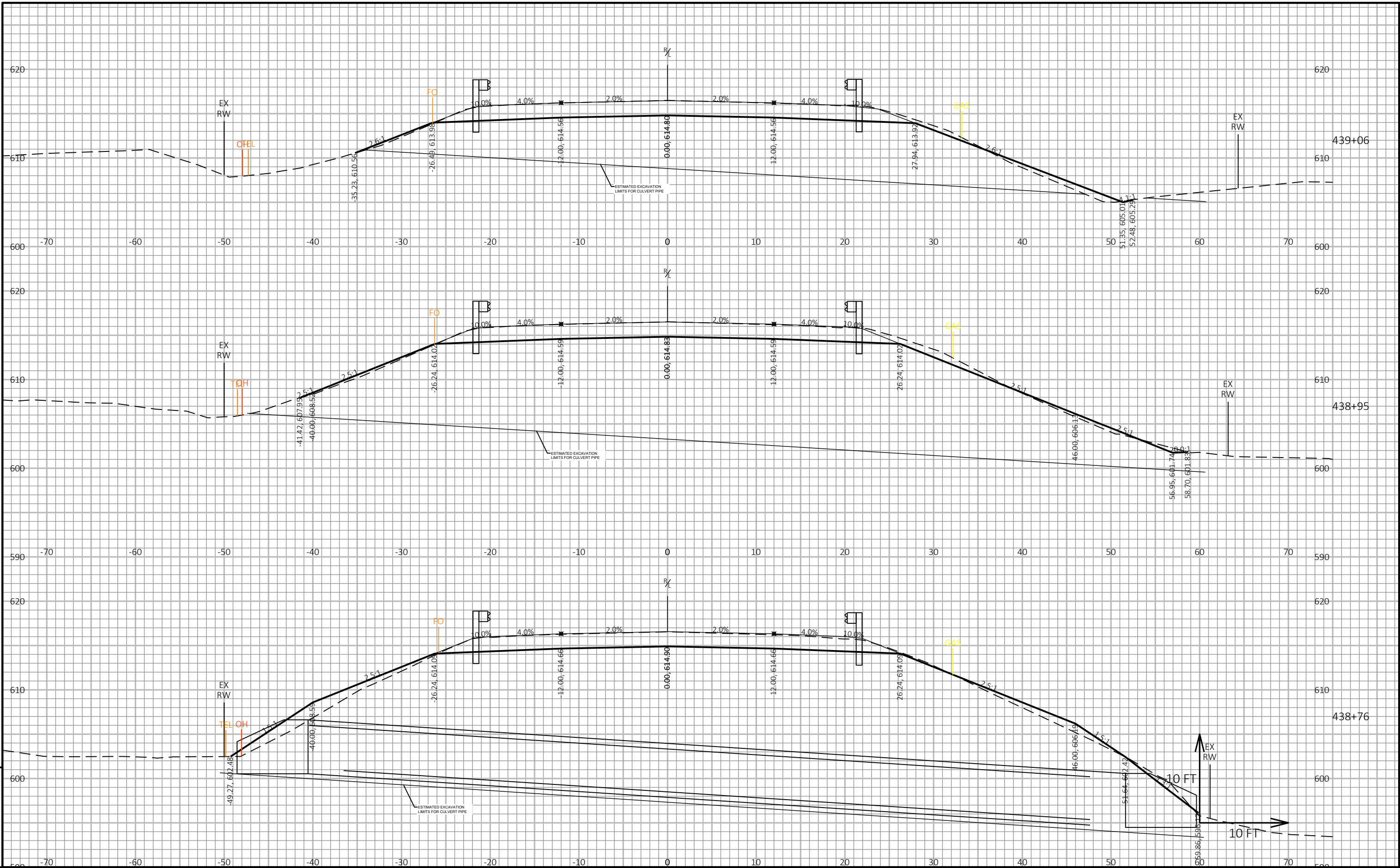
APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

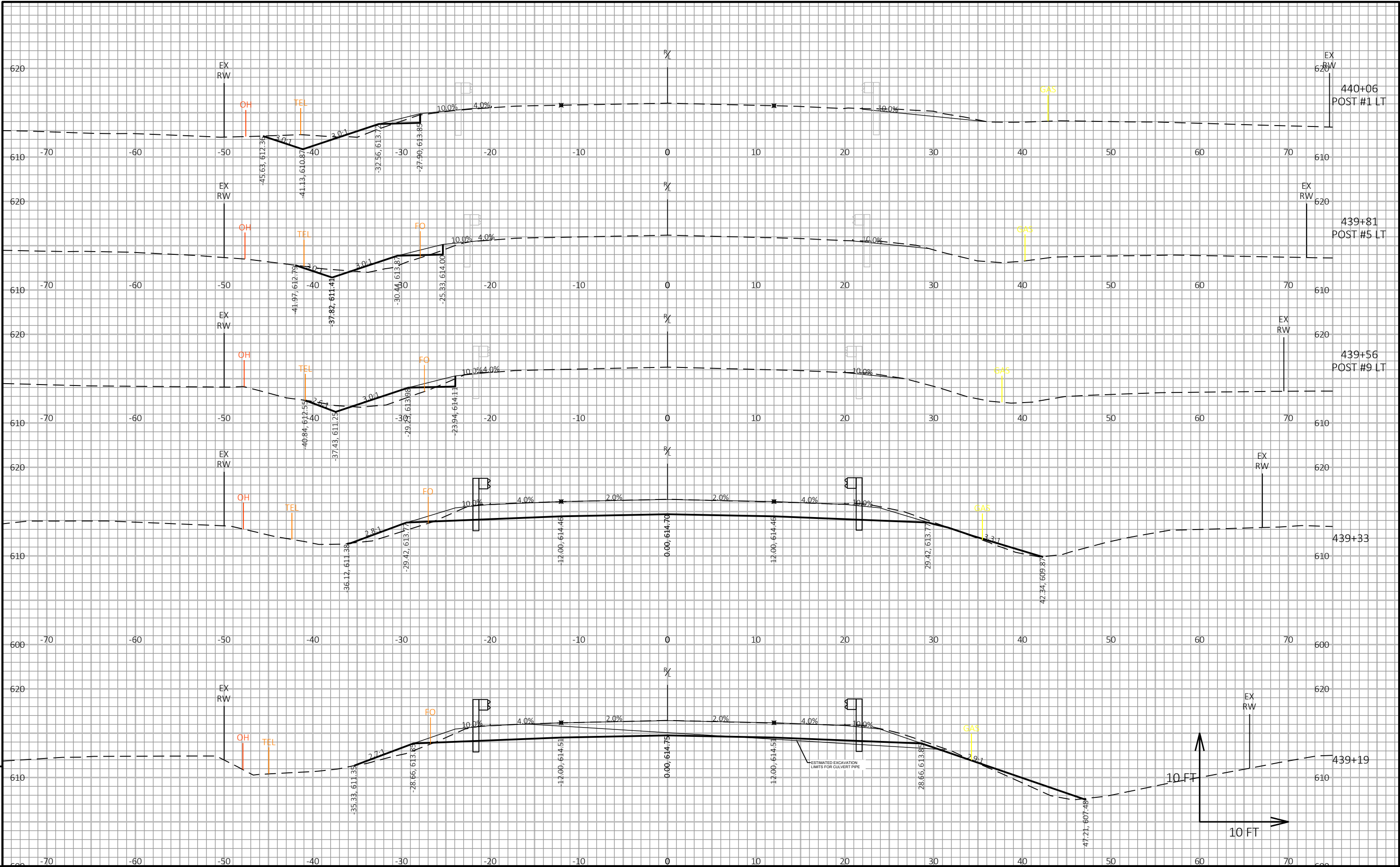


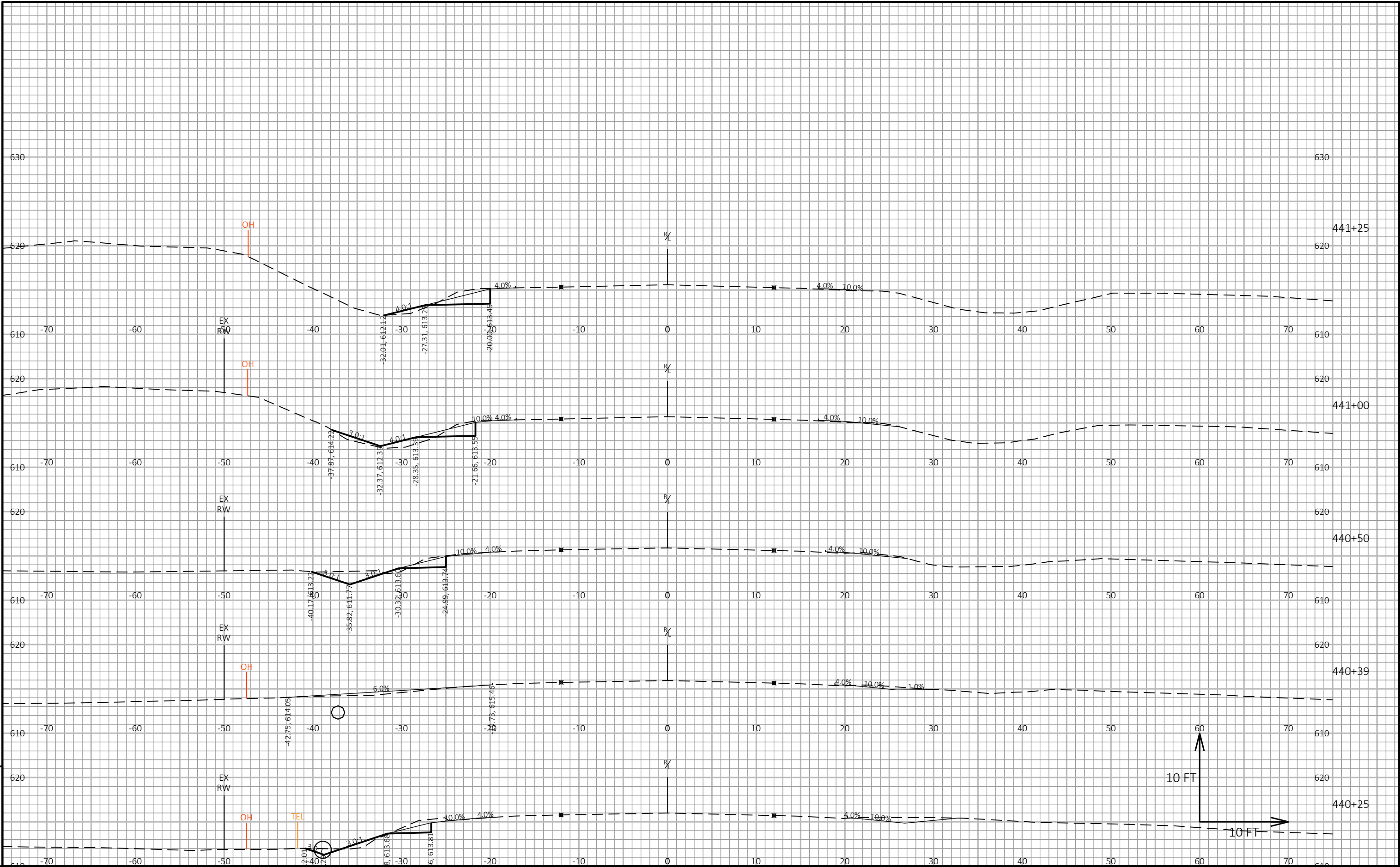
PROJECT NO: 1470-35-71	HWY: STH 42	COUNTY: KEWAUNKEE	CROSS SECTIONS: STH 42	SHEET E
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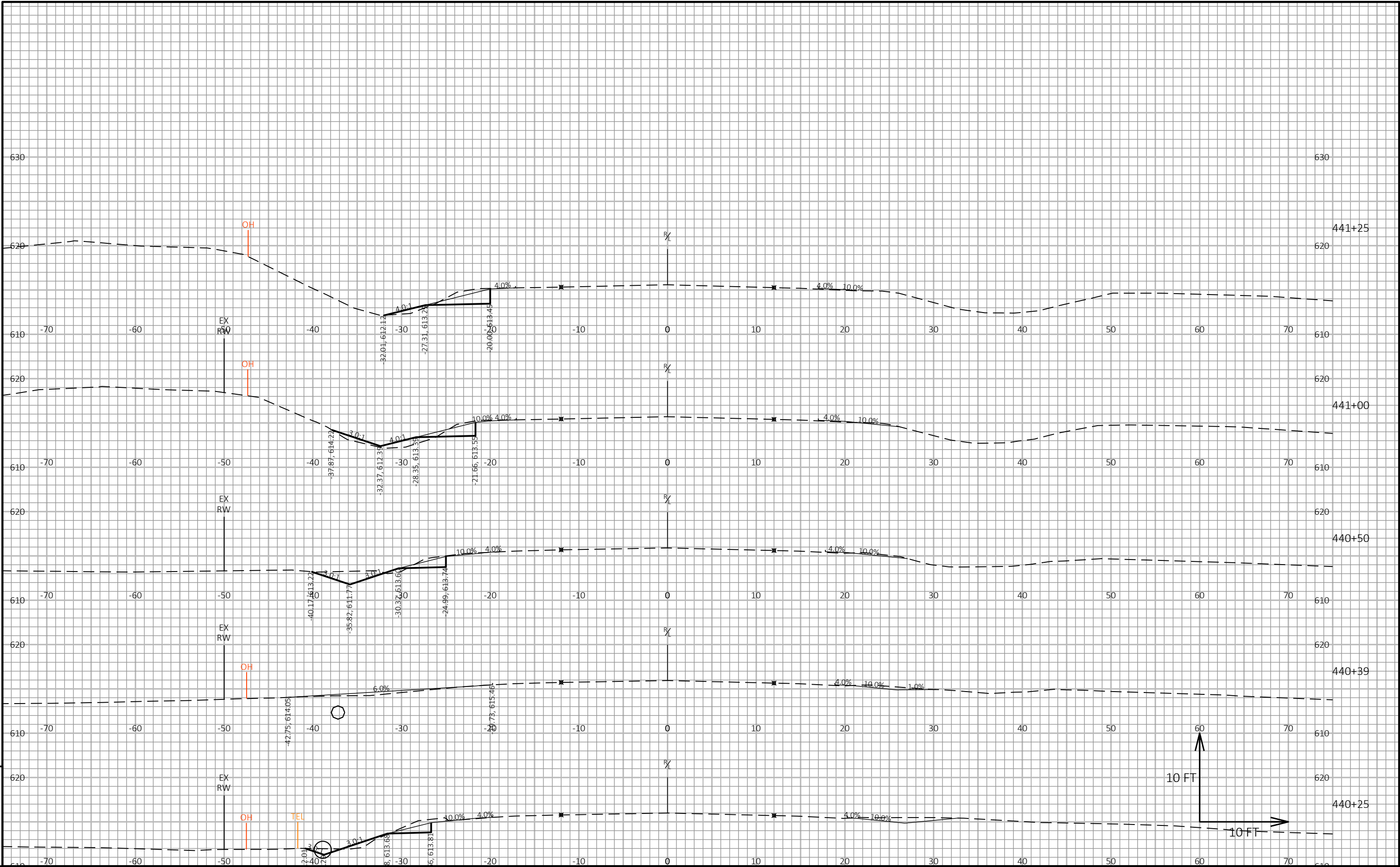












EPlans Preliminary Sheet Numbering Tool

This sheet: ftp://ftp.dot.state.wi.us/transp/roads/eplans/prelim_sheet_numbers.pdf

Notes

- Acrobat 5 or higher is required to use this tool.
- The Bureau of Highway Construction places sheet numbers in the final plan.
- This sheet is for placing preliminary sheet numbers with a "PRE_" prefix.
- If a plan contains multiple projects, number each plan individually.
- Leave this sheet in the plan.

TO ADD PRELIMINARY SHEET NUMBERS

1. Insert this sheet at the end of the plan

- a. With the plan open in Acrobat, select Document > Insert Pages.
- b. In the Select File to Insert dialog box, select this file (prelim_sheet_numbers.pdf)
- c. In the Insert dialog box, choose After for Location and Last page for Page.
- d. Click OK.

2. Click the Place Preliminary Sheet Numbers button

- a. Go to the last sheet of the plan.
- b. Click the Place Preliminary Sheet Numbers button once.
(The preliminary sheet number appears in the bottom right corner of the sheets.
The number should match the page number in the Acrobat Status bar).

3. Re-Save the PDF

- a. Select File > Save As and save the PDF.

TO REMOVE PRELIMINARY SHEET NUMBERS