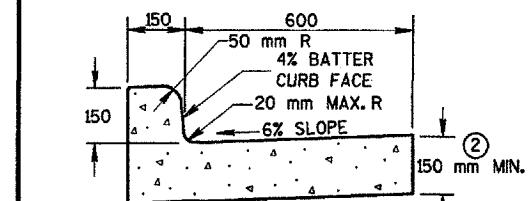


PLOT SCALE:
REV. DATE:

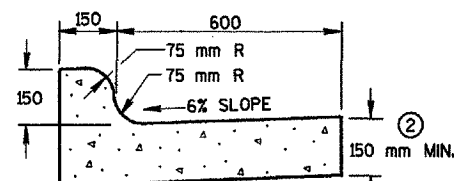
ORIGINATOR:

S.D.D. 8 D 1-13

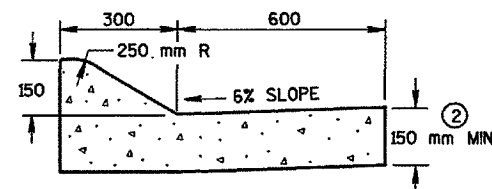
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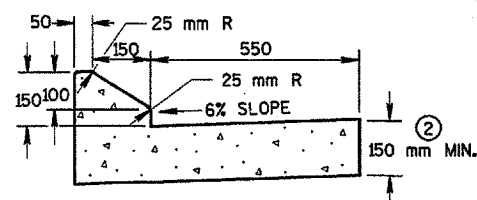
TYPES A & D



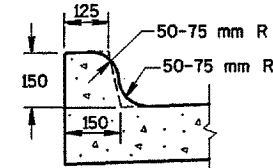
TYPES K & L



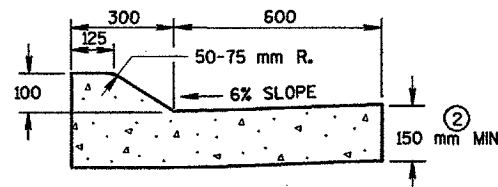
(150 mm MOUNTABLE CURB)



TYPES G & J



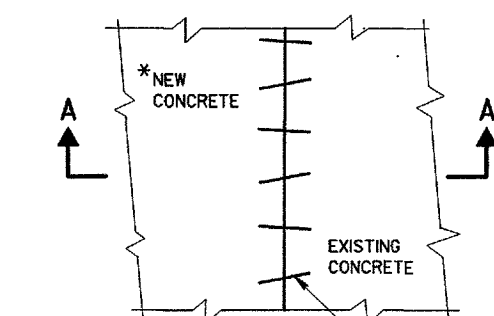
OPTIONAL CURB SHAPE
FOR TYPES K & L



(100 mm MOUNTABLE CURB)

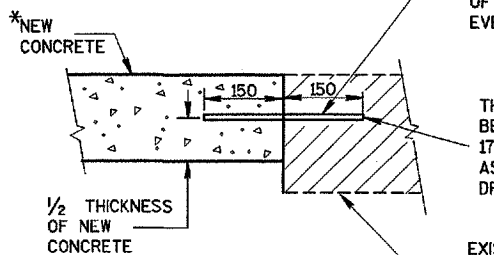
TYPES A & D
CONCRETE CURB & GUTTER 900 mm

CONCRETE CURB & GUTTER 750 mm



PLAN VIEW

*NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

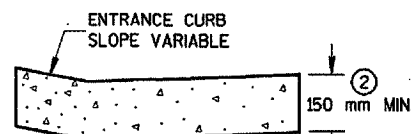


SECTION A-A
PAVEMENT TIES

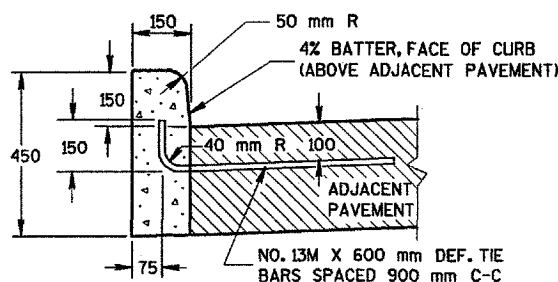
NO. 19M X 300 mm DEF. BARS
SPACED 900 mm C-C,
INSTALLED ON 6:1 SKEW
HORIZONTALLY. DIRECTION
OF SKEW ALTERNATING AFTER
EVERY ONE OR TWO BARS.

THE HOLE FOR THE BAR SHALL
BE DRILLED TO A DEPTH OF
175 mm AND TO SUCH A DIAMETER
AS TO PROVIDE A TIGHT
DRIVEN FIT

EXISTING
CONCRETE

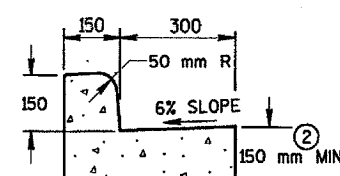


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

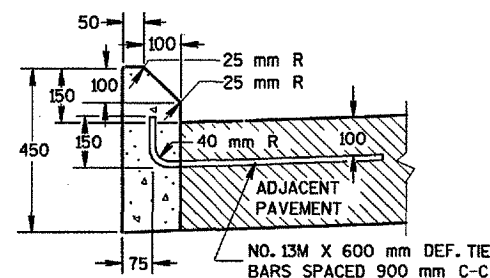


TYPES A & D

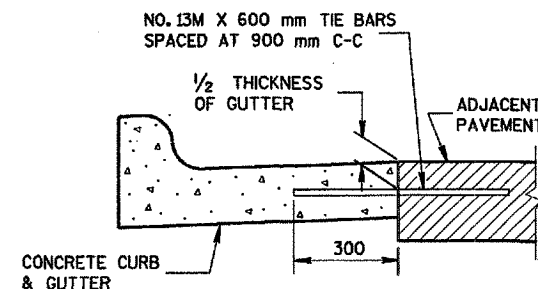
CONCRETE CURB



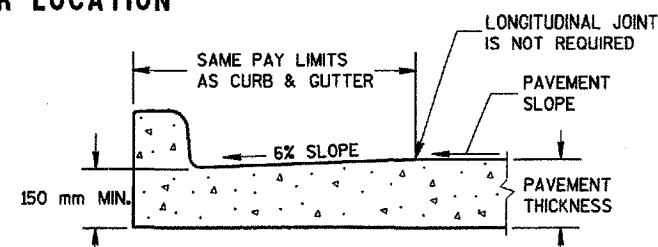
TYPES A & D
CONCRETE CURB & GUTTER 450 mm



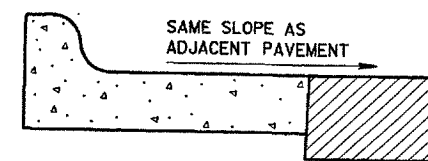
TYPES G & J



TYPICAL TIE BAR LOCATION



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE COURSE AND UNCLASSIFIED EXCAVATION LIMITS ARE 600 mm BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G AND K.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE COURSE PROVIDED A 150 mm MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.

NOTE

DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

CONCRETE CURB, CONCRETE
CURB & GUTTER AND
PAVEMENT TIES

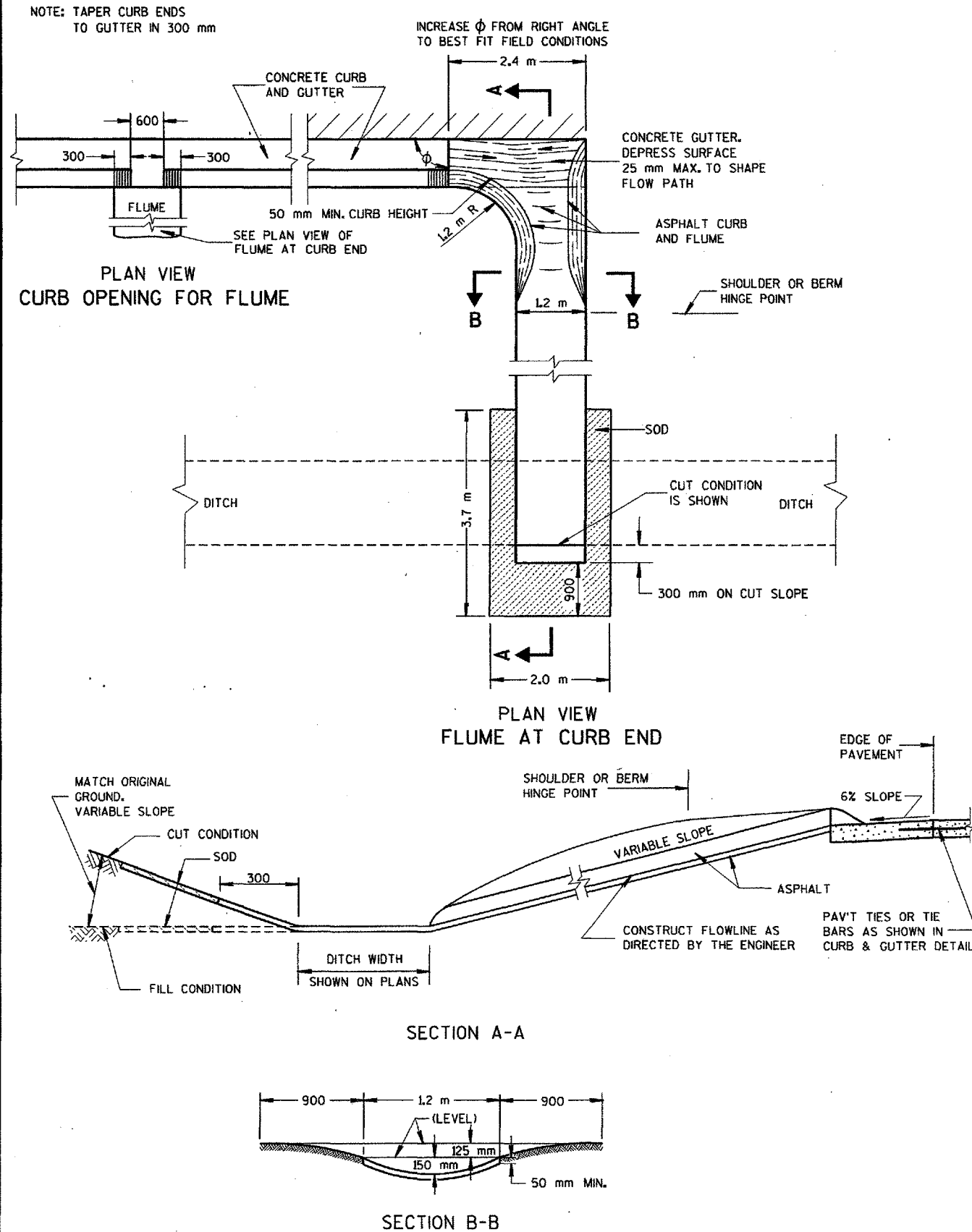
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
04/16/99
DATE
CHIEF ROADWAY DEVELOPMENT ENGINEER

S.D.D. 8 D 1-13

ORIGINATOR: S.D.D. 8 D 4-3
REV. DATE: 2.3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63
PLOT NAME:
PLOT SCALE:

ASPHALTIC FLUME



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

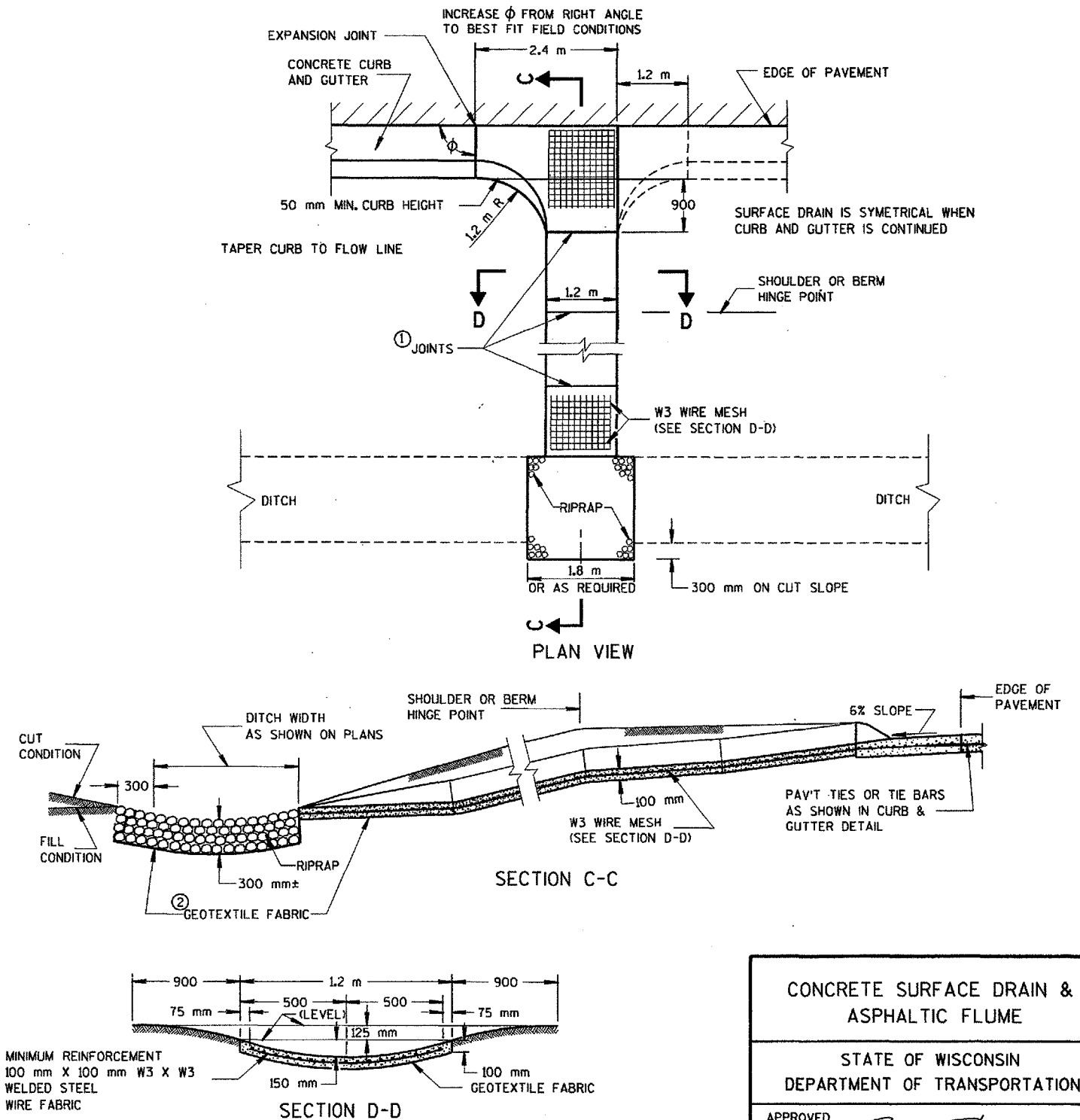
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- JOINTS SHALL BE 5 mm WIDE BY 40 mm DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 1.2 m.
- GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

NOTE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

③ CONCRETE SURFACE DRAIN



CONCRETE SURFACE DRAIN & ASPHALTIC FLUME

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
02/08/15
DATE
Roy J. Thronson
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

PLOT SCALE:

PLOT NAME:

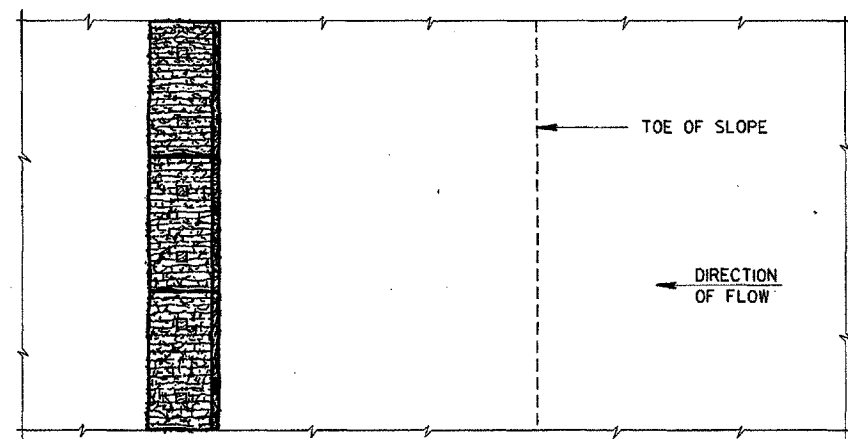
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ORIGINATOR:

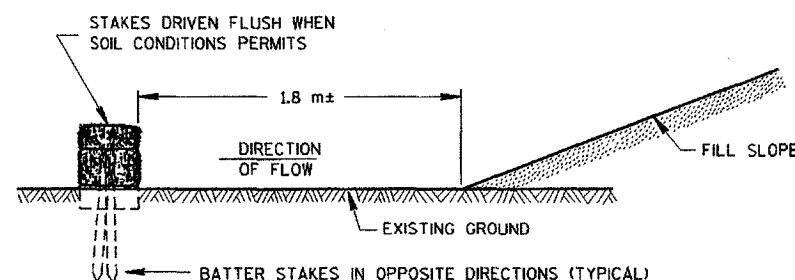
S.D.D. 8 E 8-2

LEVELS ON - 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63

FILE NAME:



PLAN VIEW

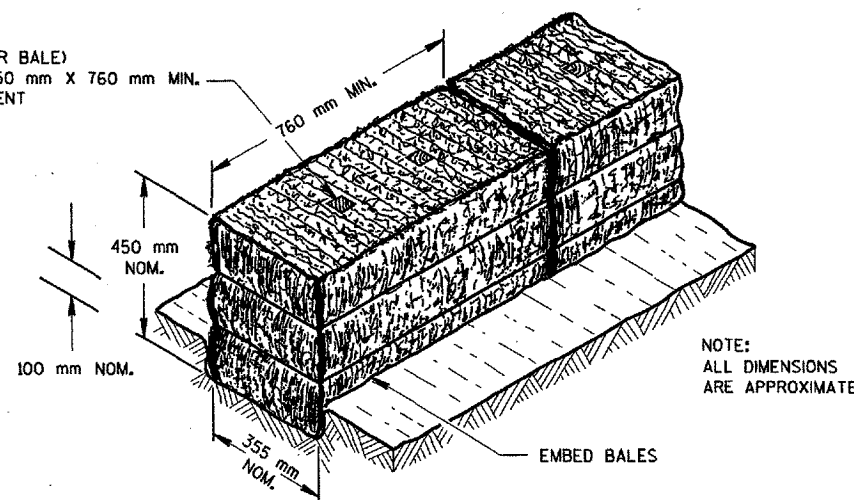


FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

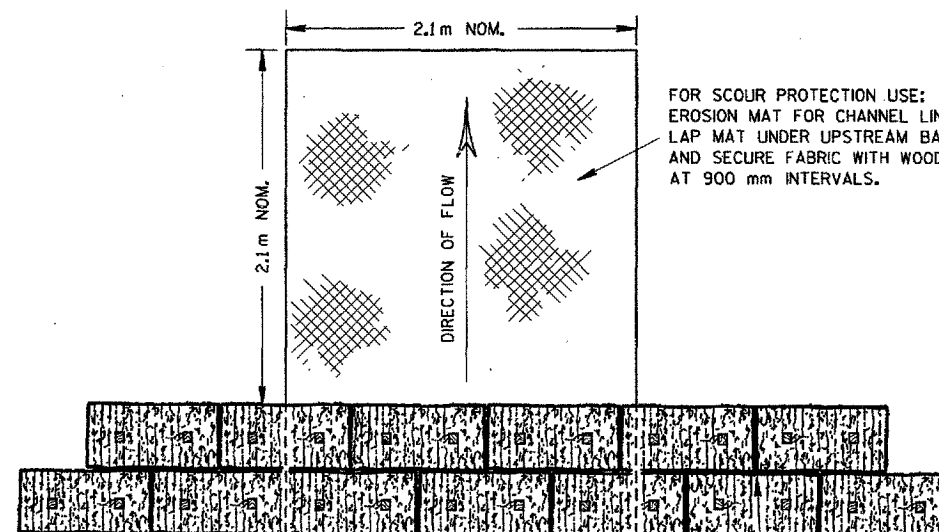
EROSION BALES FOR SHEET FLOW

WOOD STAKES (2 PER BALE)
NOMINAL 50 mm X 50 mm X 760 mm MIN.
LENGTH OR EQUIVALENT



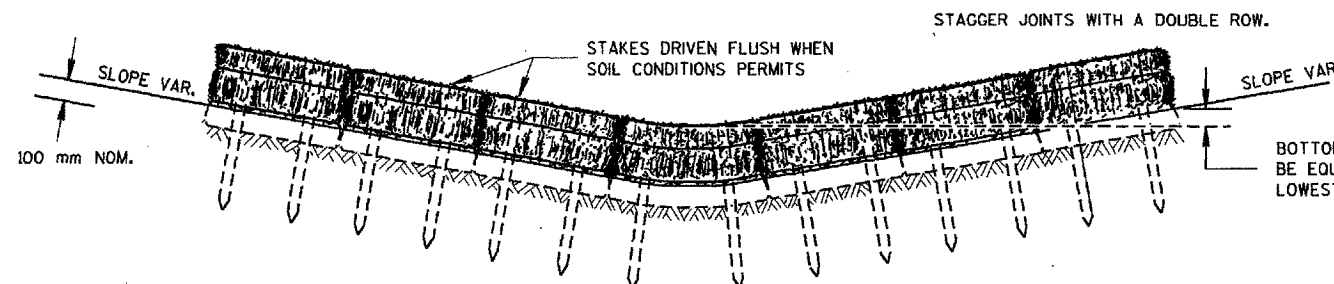
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



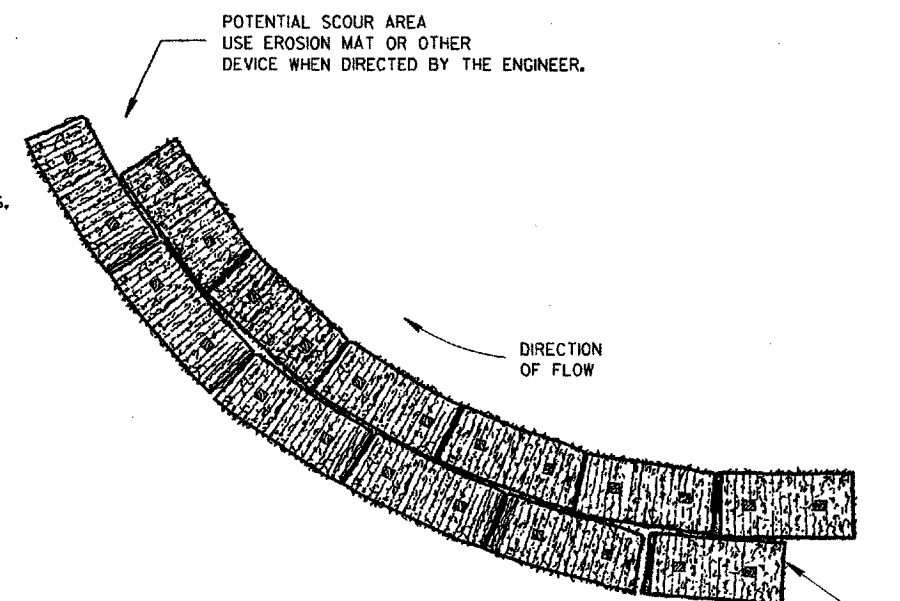
PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT ROWS OF BALES.



FRONT ELEVATION

EROSION BALES FOR CHANNEL FLOW



PLAN VIEW

END TREATMENT ON SLOPES TO BE SIMILAR TO CHANNEL FLOW DETAIL.

EROSION BALES WHEN ALTERING THE DIRECTION OF FLOW

TYPICAL INSTALLATIONS
OF EROSION BALES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

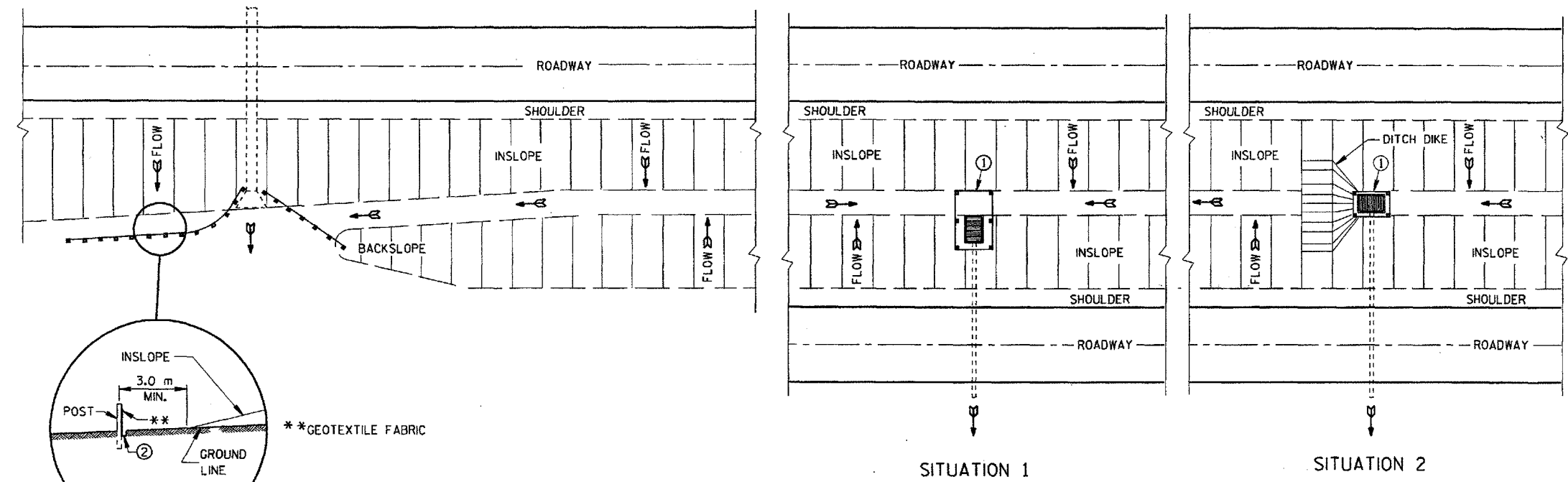
APPROVED
01/27/95
DATE
Roy L. Rasmussen
CHIEF ROADWAY DEVELOPMENT ENGINEER

FWHA

M

S.D.D. 8 E 8-2

REV. DATE: PLOT NAME: S.D.D. 8 E 9-5

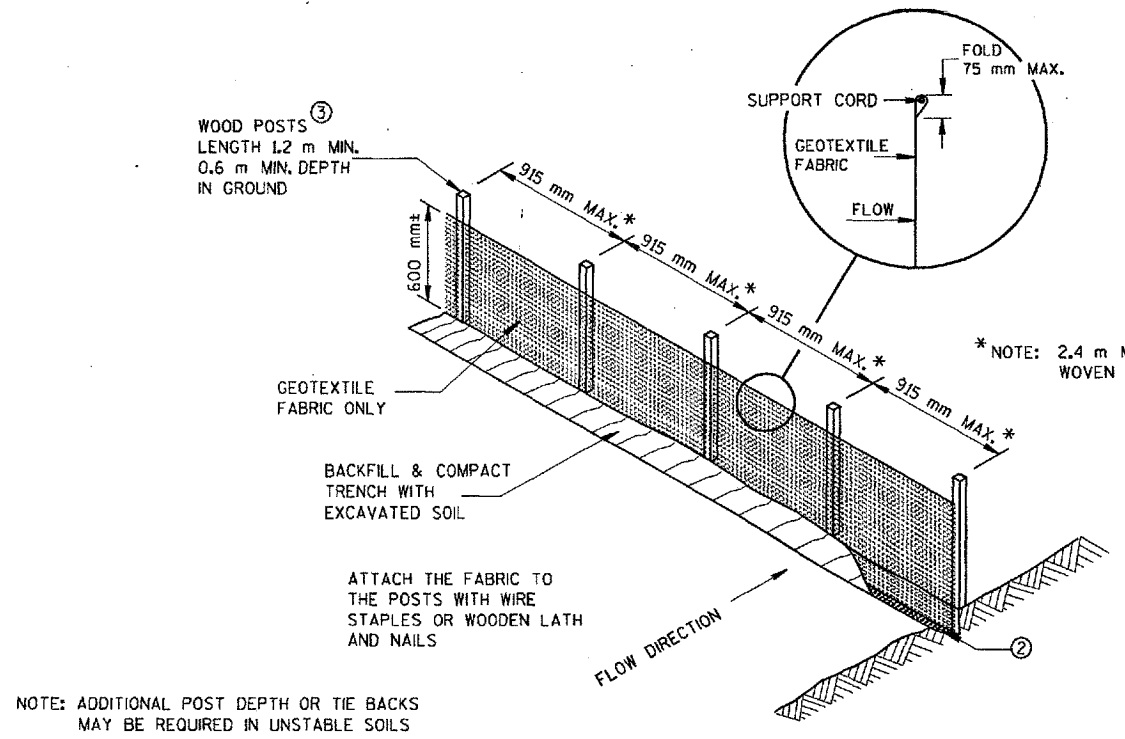


TYPICAL APPLICATIONS OF SILT FENCE

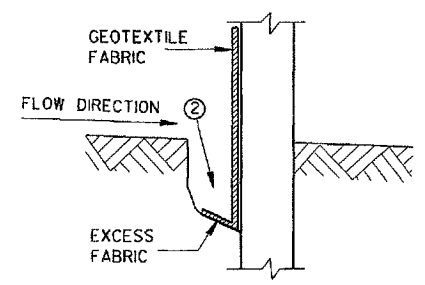
SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

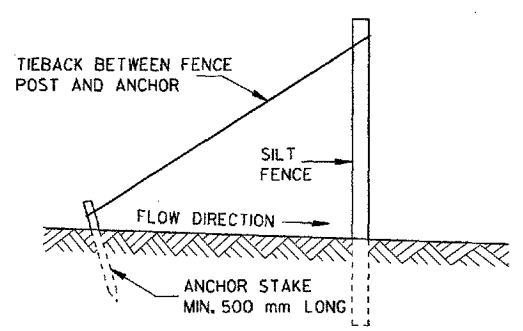
- 1 HORIZONTAL BRACE WITH 50 mm X 100 mm WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS AS DIRECTED BY THE ENGINEER.
- 2 TRENCH SHALL BE A MINIMUM OF 100 mm WIDE & 150 mm DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- 3 WOOD POSTS SHALL BE A MINIMUM SIZE OF 30 mm X 30 mm OF OAK OR HICKORY.



SILT FENCE (NON-REINFORCED)



TRENCH DETAIL



SILT FENCE TIE BACK (WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 03/11/96 DATE	<i>Roy L. Hines</i> CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

PLOT SCALE:

PLOT NAME:

REV. DATE:

ORIGINATOR:

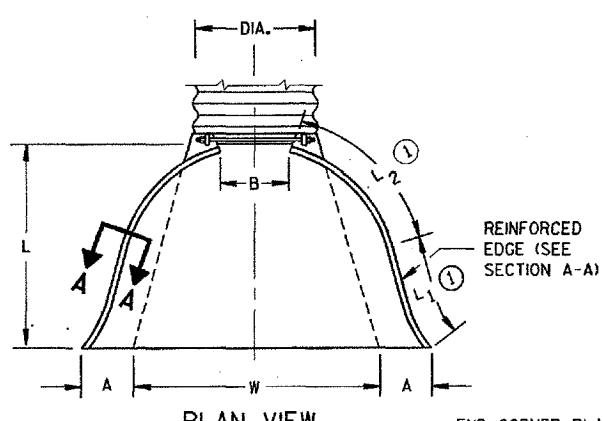
S.D.D. 8 F 1-11
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METAL APRON ENDWALLS										
PIPE DIA. (mm)	MIN. THICK. (mm)		DIMENSIONS (MILLIMETERS)							APPROX. SLOPE
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")	
300	1.6	1.5	150	150	150	535	305	445	610	1:2.5 1 Pc.
375	1.6	1.5	180	205	150	660	355	552	760	1:2.5 1 Pc.
450	1.6	1.5	205	255	150	790	380	718	915	1:2.5 1 Pc.
525	1.6	1.5	230	305	150	915	455	752	1065	1:2.5 1 Pc.
600	1.6	1.5	255	330	150	1040	455	949	1220	1:2.5 1 Pc.
750	2.0	1.9	305	405	205	1300	455	1327	1525	1:2.5 1 Pc.
900	2.0	1.9	355	480	230	1525	610	1905	1830	1:2.5 2 Pc.
1050	2.8	2.7	405	560	280	1755	610	1921	2135	1:2.5 2 Pc.
1200	2.8	2.7	455	685	305	1980	610	2057	2285	1:2.5 3 Pc.
1350	2.8	2.7	455	760	305	2140	760	2172	2590	1:2.25 3 Pc.
1500	2.8x	2.7x	455	840	305	2210	—	—	2895	1:2 3 Pc.
1650	2.8x	2.7x	455	915	305	2210	—	—	3050	1:2 3 Pc.
1800	2.8x	2.7x	455	990	305	2210	—	—	3200	1:2 3 Pc.
1950	2.8x	2.7x	455	1070	305	2210	—	—	3355	1:1.5 3 Pc.
2100	2.8x	2.7x	455	1145	305	2210	—	—	3505	1:1.5 3 Pc.
2250	2.8x	2.7x	455	940	305	2210	—	—	3660	1:1.5 3 Pc.
2400	2.8x	2.7x	455	890	305	2210	—	—	3960	1:1.5 3 Pc.

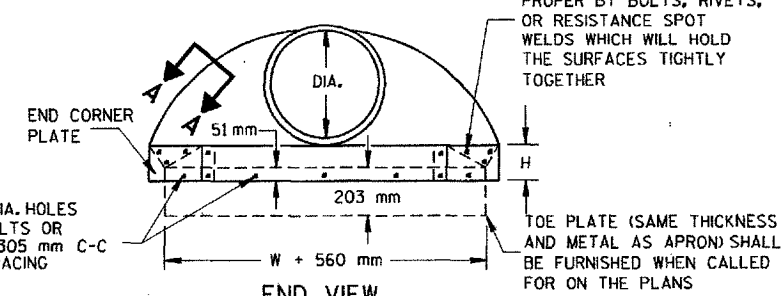
* EXCEPT CENTER PANEL
SEE GENERAL NOTES

REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (mm)	DIMENSIONS (MILLIMETERS)						APPROX. SLOPE	
	T	A	B	C	D	E		G
305	51	102	610	1241	1851	610	51	1:3
380	57	152	686	1168	1854	762	57	1:3
450	64	229	686	1168	1854	914	64	1:3
525	70	229	915	953	1867	1067	70	1:3
600	76	241	1105	762	1867	1219	76	1:3
675	83	267	1257	610	1867	1372	83	1:3
750	89	305	1372	502	1867	1524	89	1:3
900	102	381	1600	883	2483	1829	102	1:3
1050	114	533	1600	889	2489	1981	114	1:3
1200	127	610	1829	660	2489	2134	127	1:3
1350	140	686	1651	* 635 **889	* 2496 **2540	2286	140	1:2.4
1500	152	* 762 **924	1524	991	2515	2448	127	1:2
1650	165	* 610 ** 762	* 1829 **1981	* 533 **686	2515	2591	140	1:2
1800	178	* 610 ** 915	1981	533	2515	2743	152	1:2
1950	190	* 610 ** 915	1981	533	2515	2896	165	1:2
2100	203	915	2299	533	2832	3048	165	1:1.5
2250	216	1041	2222	610	2832	3353	165	1:1.5

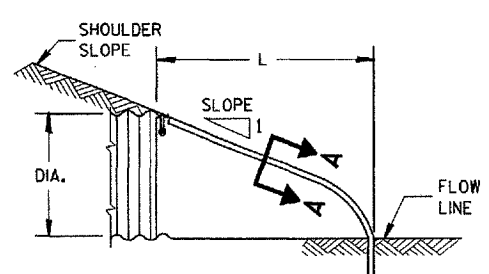
* MINIMUM
** MAXIMUM



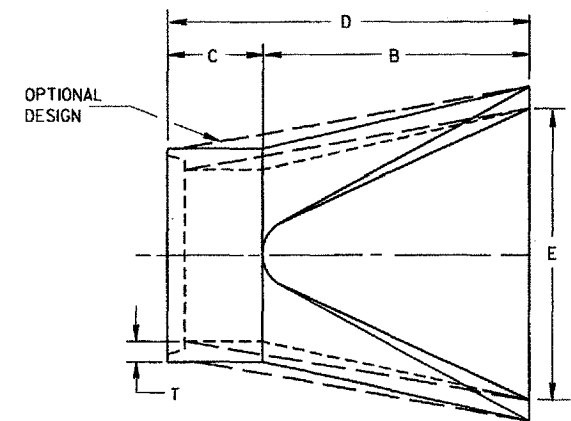
PLAN VIEW



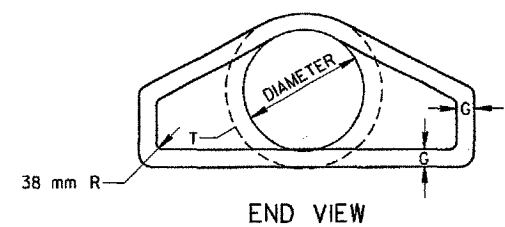
END VIEW



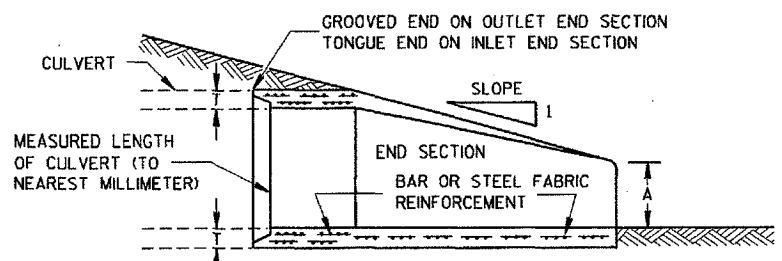
SIDE ELEVATION
METAL ENDWALLS



PLAN

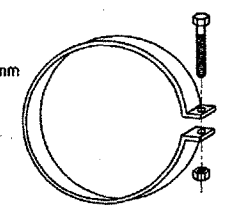


END VIEW

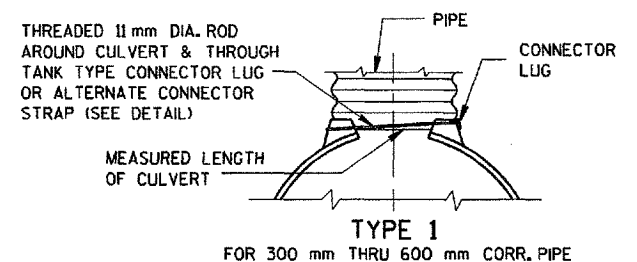


LONGITUDINAL SECTION
CONCRETE ENDWALLS

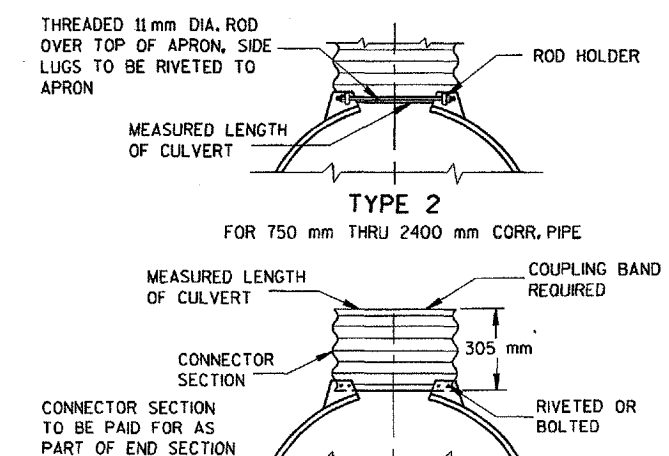
25 mm WIDE, 2.7 mm THICK GALVANIZED STRAP WITH STANDARD 152 mm X 13 mm BAND BOLT AND NUT



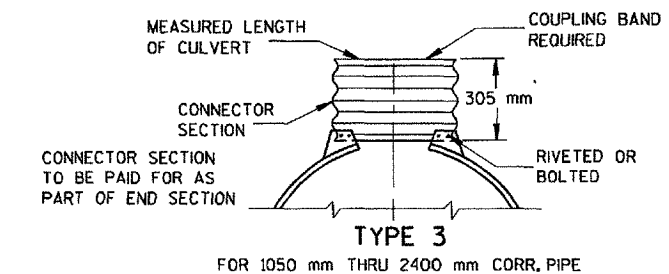
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



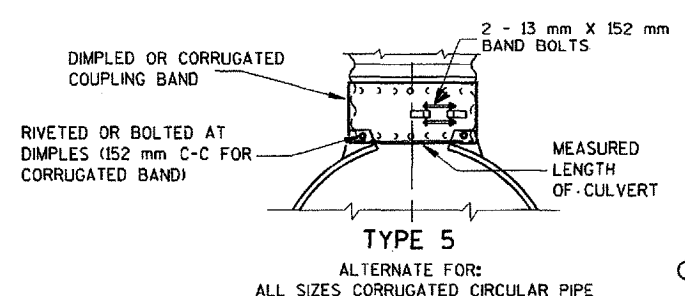
TYPE 1
FOR 300 mm THRU 600 mm CORR. PIPE



TYPE 2
FOR 750 mm THRU 2400 mm CORR. PIPE



TYPE 3
FOR 1050 mm THRU 2400 mm CORR. PIPE



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

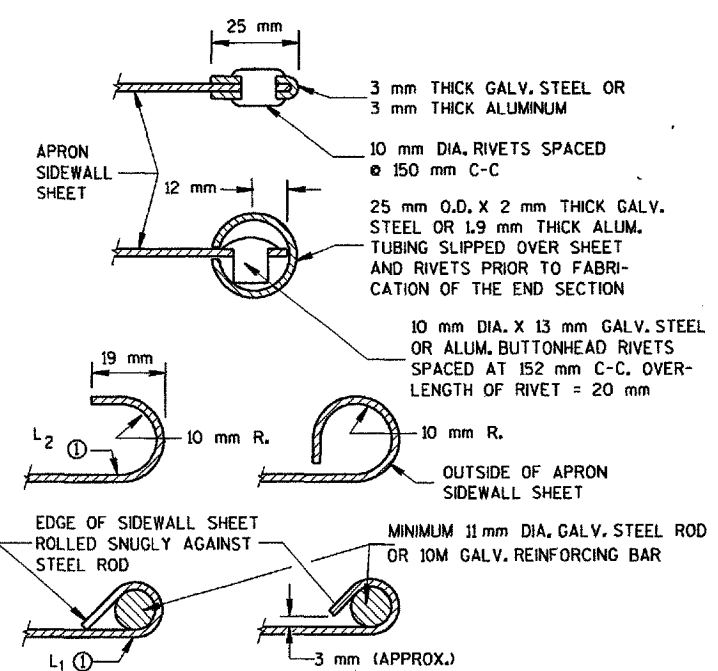
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 1500 mm DIAMETER PIPE AND LARGER SHALL HAVE 2.8 mm SIDES AND 3.5 mm CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 1500 mm DIAMETER PIPE AND LARGER SHALL HAVE 3.4 mm SIDES AND 3.4 mm CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 1500 mm THROUGH 2400 mm DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 152 mm BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 1500 mm DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
01/27/95
DATE
CHIEF ROADWAY DEVELOPMENT ENGINEER

PLOT SCALE:

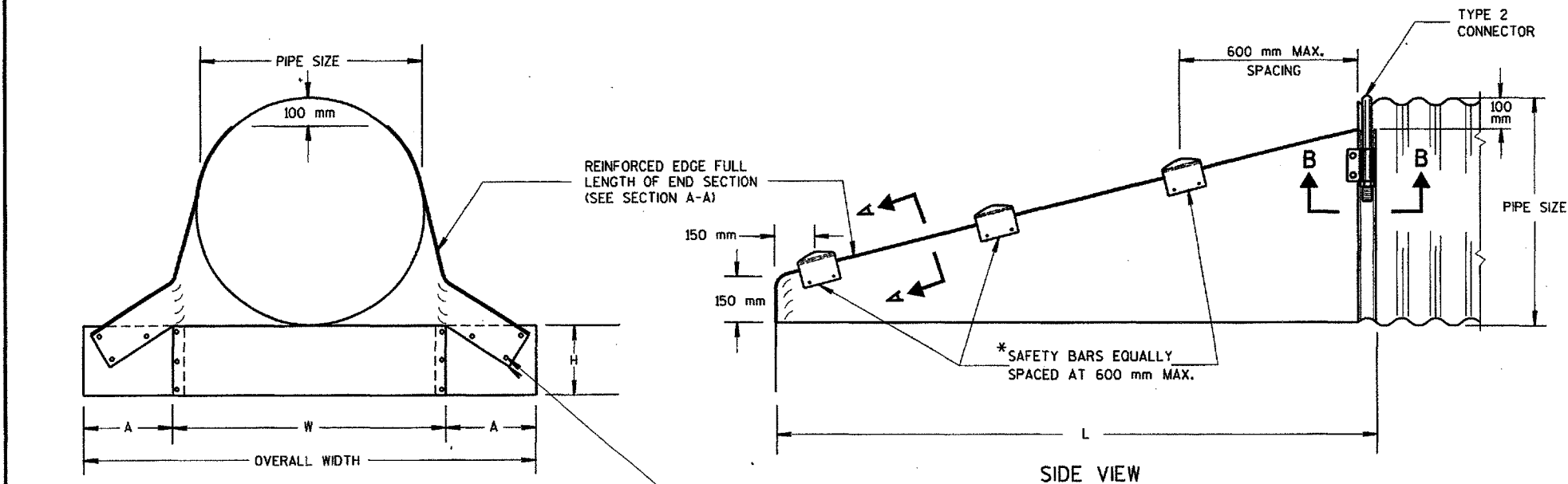
PLOT NAME:

REV. DATE:

ORIGINATOR:

S.D.D. 8 F 7-3

LEVELS ON = 2.3, 4, 5.6, 7.8, 9.10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63



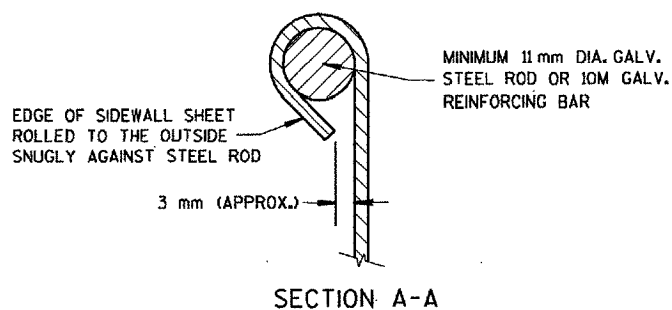
FRONT VIEW

SIDE VIEW

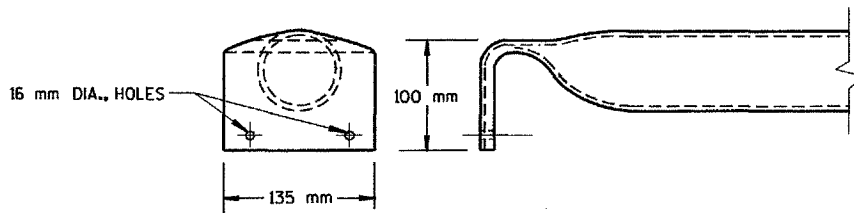
BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER

*NOTE: THREE SAFETY BARS ARE SHOWN. ACTUAL NUMBER OF BARS REQUIRED AT A 600 mm C-C MAX. SPACING WILL VARY DEPENDING ON THE LENGTH OF THE END SECTION.

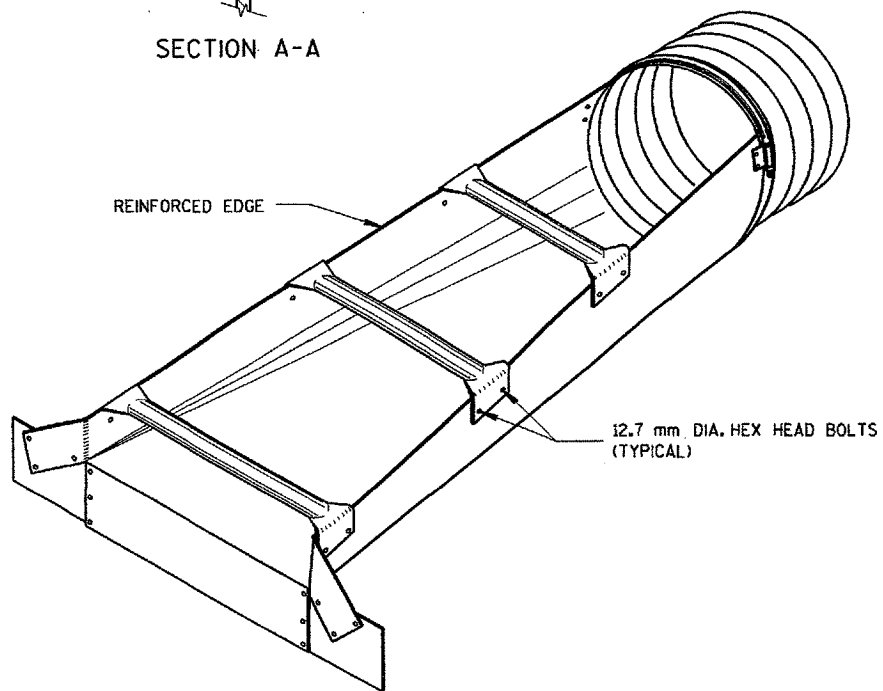
75 mm GALVANIZED PIPE, FLATTEN ENDS, THEN BEND OUTSIDE 100 mm TO MATCH END SECTION SIDES.



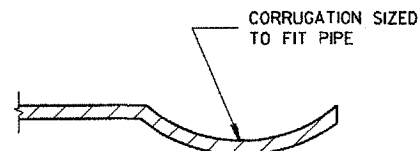
SECTION A-A



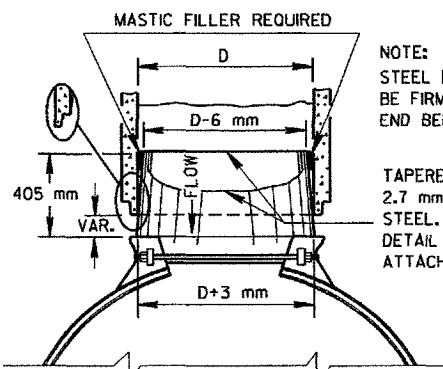
DETAIL OF SAFETY BAR



ISOMETRIC VIEW



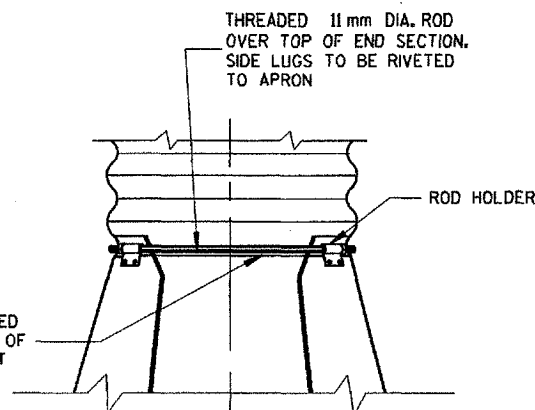
SECTION B-B



STEEL ADAPTER SLEEVE FOR CONCRETE PIPE

TAPERED SLEEVE TO BE 2.7 mm SMOOTH GALVANIZED STEEL. SEE SECTION B-B DETAIL FOR END SECTION ATTACHMENT.

MEASURED LENGTH OF CULVERT



TYPE 2 CONNECTION DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

SLOPED END SECTIONS SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS, SECTION 521 FOR STEEL APRON ENDWALLS.

SAFETY BARS SHALL BE FABRICATED FROM GALVANIZED STEEL PIPE MEETING THE REQUIREMENTS OF ASTM A-53, GRADE B, SCHEDULE 40 OR APPROVED EQUAL.

STEEL APRON ENDWALLS FOR CULVERT PIPE							
PIPE DIA. (mm)	MIN. THICK. (mm)	DIMENSIONS (Millimeters)				L DIMENSIONS	
		A	H	W	OVERALL WIDTH	SLOPE	LENGTH (mm)
375	1.6	200	150	525	925	1:6	750
450	1.6	200	150	600	1 000	1:6	1 200
525	1.6	200	150	675	1 075	1:6	1 650
600	1.6	200	150	750	1 150	1:6	2 125
750	2.8	300	225	900	1 500	1:6	3 025
900	2.8	300	225	1 050	1 650	1:6	3 950
1 050	2.8	400	300	1 200	2 000	1:6	4 875
1 200	2.8	400	300	1 350	2 150	1:6	5 775
1 350	2.8	400	300	1 500	2 300	1:6	6 700

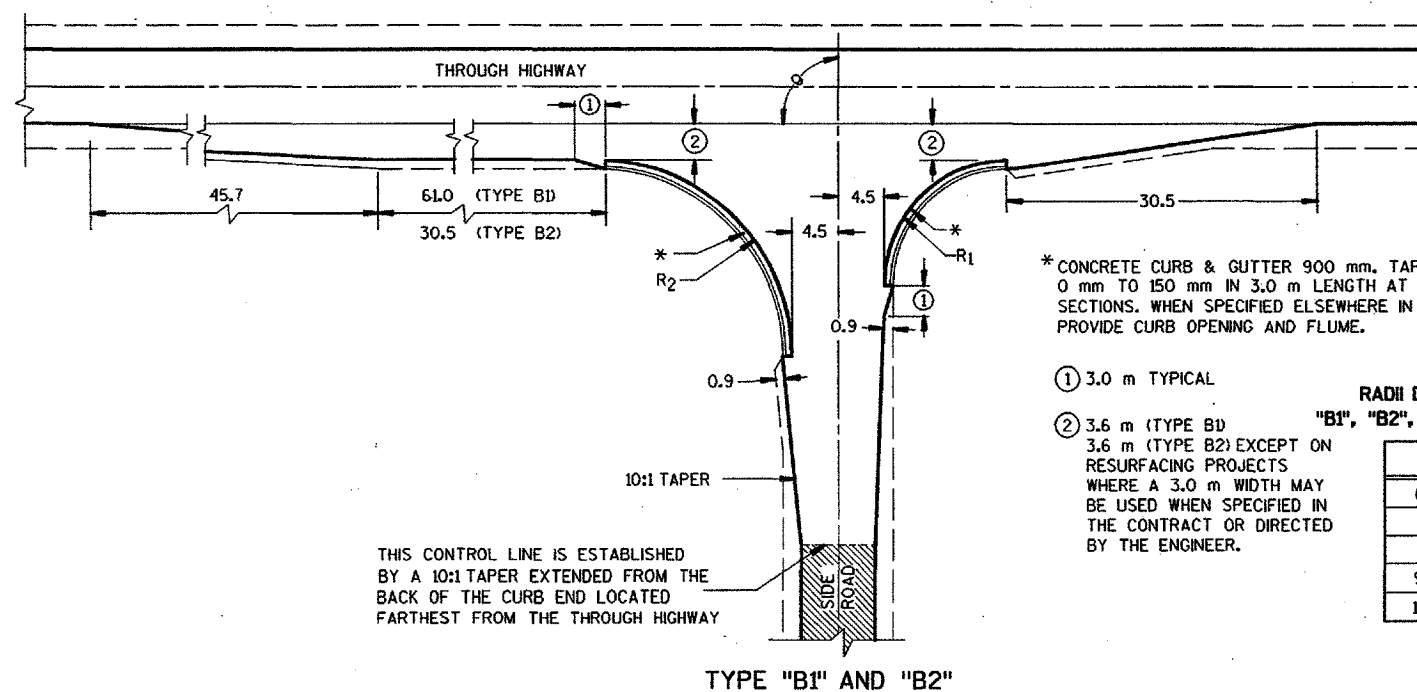
STEEL APRON ENDWALLS FOR PIPE ARCH									
EQUIV. DIA. (mm)	(Millimeters)		MIN. THICK. (mm)	DIMENSIONS (Millimeters)				L DIMENSIONS	
	SPAN	RISE		A	H	W	OVERALL WIDTH	SLOPE	LENGTH (mm)
400	450	340	1.6	200	150	585	990	1:6	455
450	525	375	1.6	200	150	675	1 075	1:6	750
525	600	450	1.6	200	150	750	1 150	1:6	1 200
600	700	500	1.6	200	150	850	1 250	1:6	1 500
750	875	600	1.9	300	225	1 050	1 650	1:6	2 125
900	1 050	725	2.8	300	225	1 200	1 800	1:6	2 875
1 050	1 225	825	2.8	400	300	1 400	2 200	1:6	3 500
1 200	1 425	950	2.8	400	300	1 600	2 400	1:6	4 250
1 350	1 600	1 075	2.8	400	300	1 775	2 575	1:6	5 025

STEEL APRON ENDWALLS FOR CULVERT PIPE AND PIPE ARCH SIDE DRAINS SLOPED SECTION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
04/17/95
DATE
FHW
CHIEF ROADWAY DEVELOPMENT ENGINEER

S.D.D. 8 F 7-3

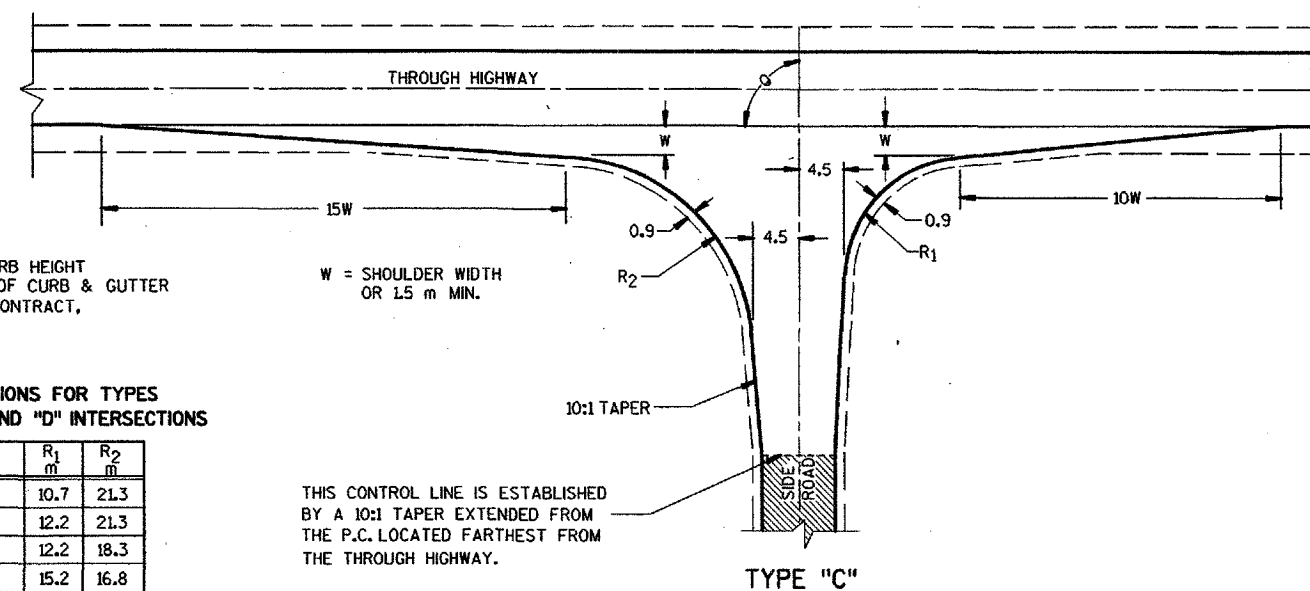


* CONCRETE CURB & GUTTER 900 mm. TAPER CURB HEIGHT 0 mm TO 150 mm IN 3.0 m LENGTH AT ENDS OF CURB & GUTTER SECTIONS. WHEN SPECIFIED ELSEWHERE IN THE CONTRACT, PROVIDE CURB OPENING AND FLUME.

- ① 3.0 m TYPICAL
- ② 3.6 m (TYPE B1) 3.6 m (TYPE B2) EXCEPT ON RESURFACING PROJECTS WHERE A 3.0 m WIDTH MAY BE USED WHEN SPECIFIED IN THE CONTRACT OR DIRECTED BY THE ENGINEER.

RADI DIMENSIONS FOR TYPES "B1", "B2", "C" AND "D" INTERSECTIONS

0	R ₁ m	R ₂ m
65-70	10.7	21.3
71-80	12.2	21.3
81-90	12.2	18.3
91-100	15.2	16.8
101-110	18.3	13.7



W = SHOULDER WIDTH OR 1.5 m MIN.

GENERAL NOTES

DESIGNS MAY BE USED INTERCHANGEABLY IN COMBINATION OR SEPARATELY FOR ANY ONE COMPLETE INTERSECTION DEPENDING UPON INTERSECTION ANGLE AND SURFACING OF EACH APPROACH ROADWAY.

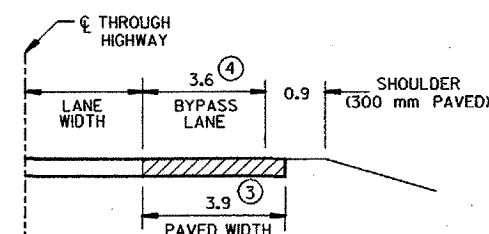
SIDE ROAD SURFACING NOTE

WHEN THE SIDE ROAD IS NOT PRESENTLY PAVED, PAVEMENT SHALL BE PLACED TO THE LIMITS SHOWN UNLESS OTHERWISE PROVIDED IN THE CONTRACT. WHERE THE CONSTRUCTION LIMITS ARE BEYOND THE PAVING LIMITS, CRUSHED AGGREGATE SURFACING SHALL BE PLACED BETWEEN THE PAVING LIMITS AND CONSTRUCTION LIMITS.

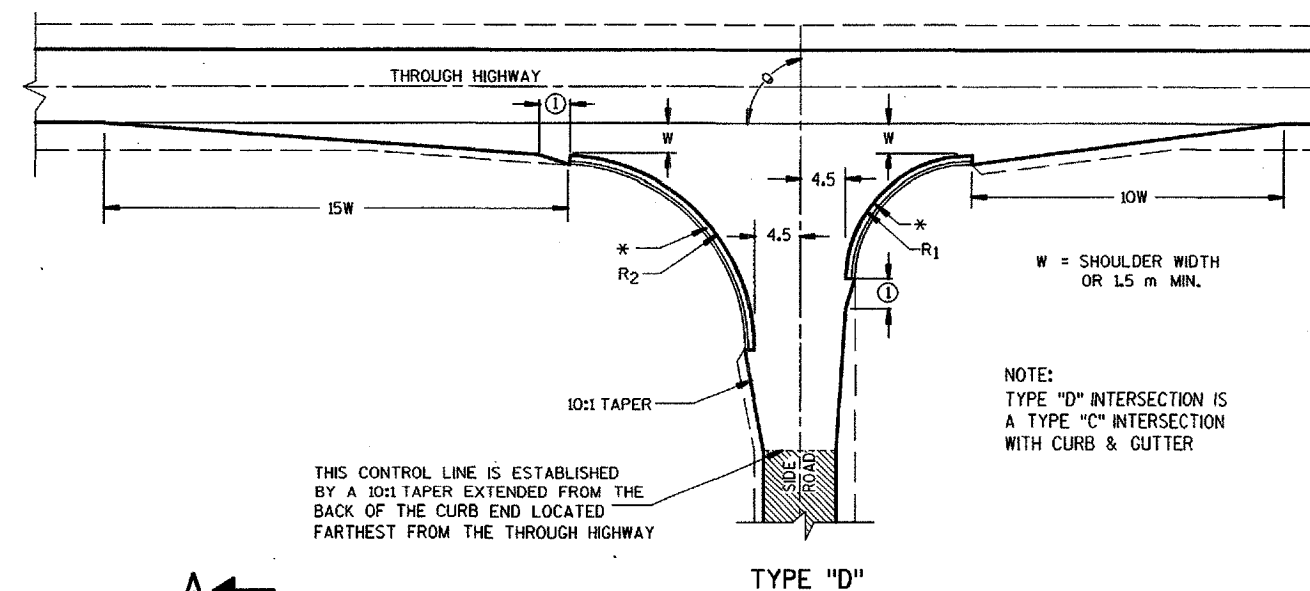
WHEN THE SIDE ROAD IS PRESENTLY PAVED, NEW PAVEMENT SHALL BE PLACED TO THE LIMITS OF DESIGN AS SHOWN AND BEYOND, IF NECESSARY, TO MEET EXISTING PAVEMENT.

WHEN THE SIDE ROAD IS THE CONSTRUCTION PROJECT, THE INTERSECTION SURFACING SHALL BE THE SAME AS FOR THE PROJECT.

EXISTING SURFACE

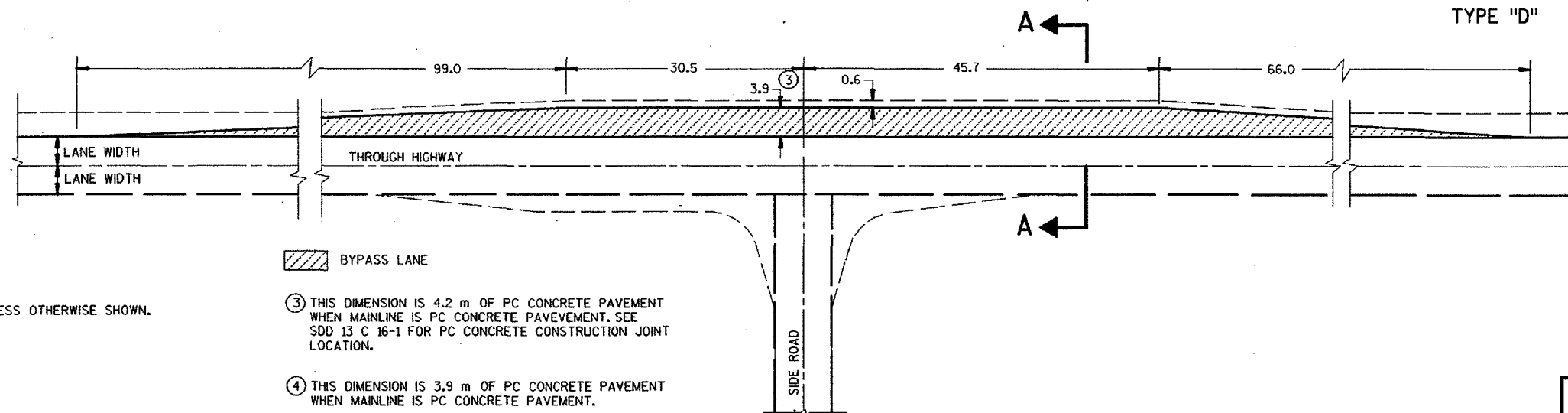


SECTION A-A (SHOWING BYPASS LANE AND SHOULDER)



NOTE: TYPE "D" INTERSECTION IS A TYPE "C" INTERSECTION WITH CURB & GUTTER

W = SHOULDER WIDTH OR 1.5 m MIN.



NOTE:

ALL DIMENSIONS ARE IN METERS UNLESS OTHERWISE SHOWN.

③ THIS DIMENSION IS 4.2 m OF PC CONCRETE PAVEMENT WHEN MAINLINE IS PC CONCRETE PAVEMENT. SEE SDD 13 C 16-1 FOR PC CONCRETE CONSTRUCTION JOINT LOCATION.

④ THIS DIMENSION IS 3.9 m OF PC CONCRETE PAVEMENT WHEN MAINLINE IS PC CONCRETE PAVEMENT.

TEE INTERSECTION BYPASS LANE DETAIL

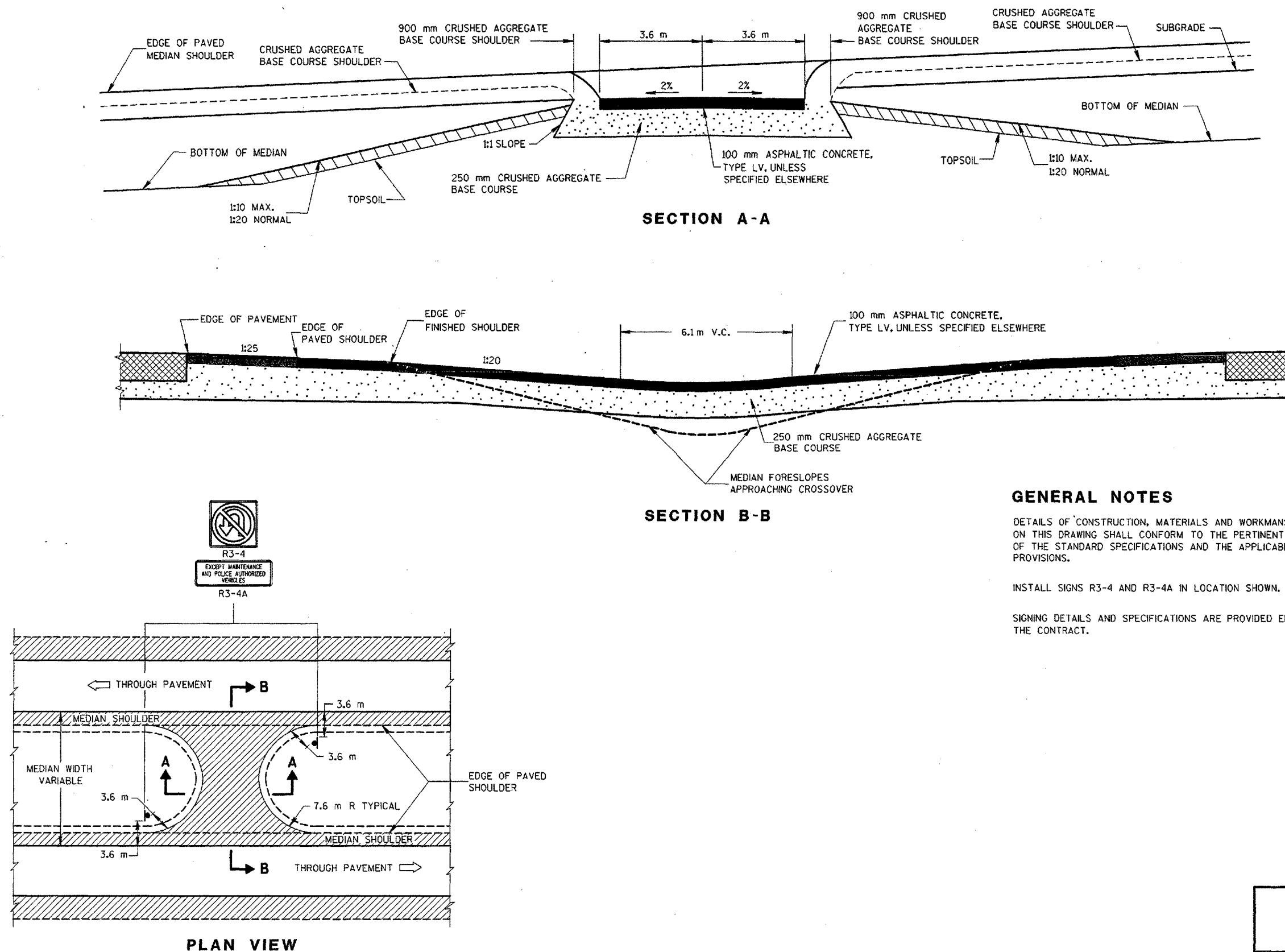
AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND "D" AND TEE INTERSECTION BYPASS LANE

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

REV. DATE: PLOT NAME:

S.D.D. 11 A 1-3

LEVELS ON - 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63



MAINTENANCE CROSSOVER
FOR FREEWAYS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
01/06/98
DATE
FHW
CHIEF ROADWAY DESIGN ENGINEER

M

FILE NAME:

S.D.D. 11 A 1-3

PLOT SCALE:

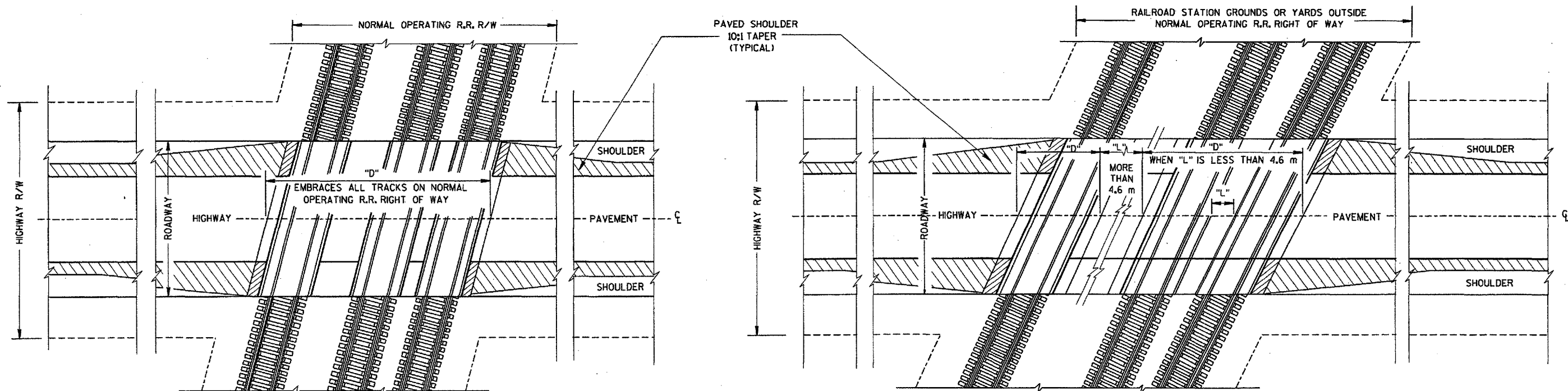
PLOT NAME:

REV. DATE:

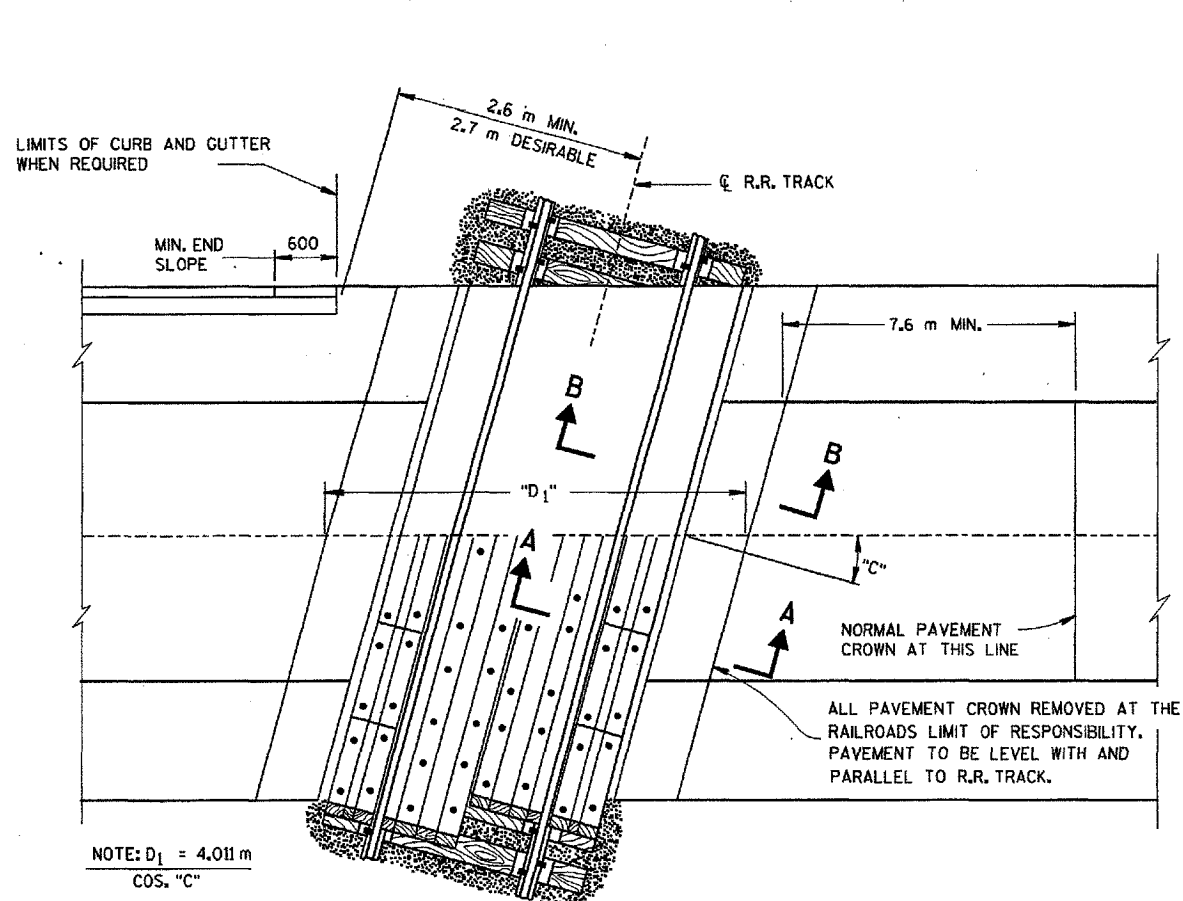
ORIGINATOR:

S.D.D. 13 B 1-4

LEVELS ON - 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63

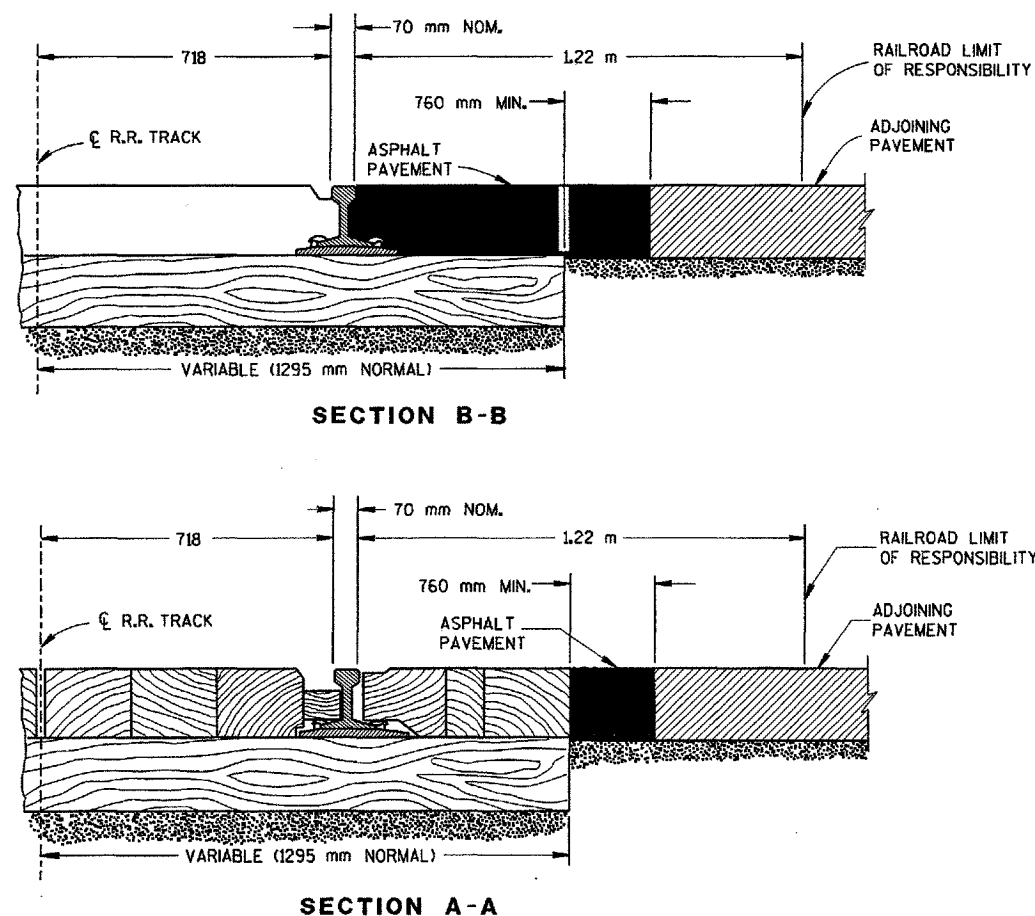


**TYPICAL TYPES OF RAILROAD GRADE CROSSING
SHOWING THE RAILROAD'S LIMIT OF RESPONSIBILITY
AND MEASUREMENT DETAILS**



NOTE: $D_1 = 4.011 \text{ m}$
COS. "C"

RAILROAD APPROACH CONSTRUCTION DETAILS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

"D" & "D₁" = EXCEPTION TO NET LENGTH OF \bar{C} . PAVING OR SURFACING AND SHOULDER MATERIAL WITHIN LIMITS DESIGNATED BY "D" OR "D₁" TO BE AT EXPENSE OF RAILROAD COMPANY. TRACKAGE TO INDUSTRIAL SITES TO BE TREATED SAME AS TRACKAGE TO R.R. STATION GROUNDS OR YARDS OUTSIDE OF NORMAL OPERATING R/W.

MODULAR CROSSINGS SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.

NOTE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

PAVEMENT DETAILS
FOR RAILROAD APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
01/27/95
DATE
Roy L. Thompson
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

M

FILE NAME:

S.D.D. 13 B 1-4

PLOT NAME:

PLOT SCALE:

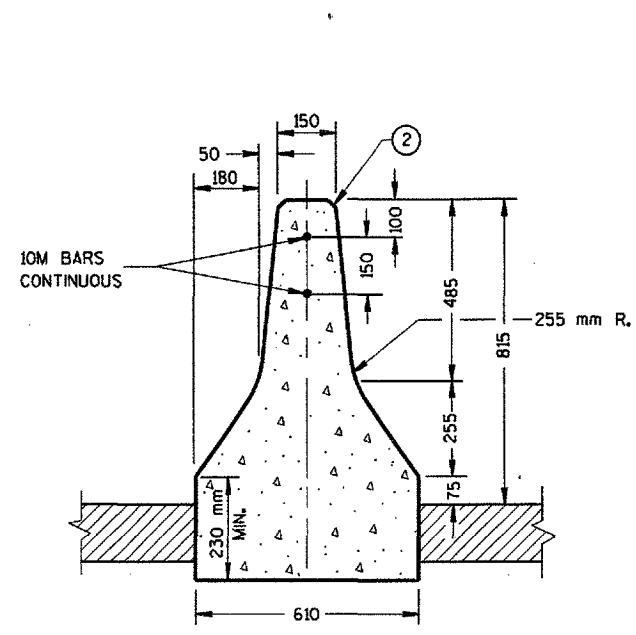
REV. DATE:

ORIGINATOR:

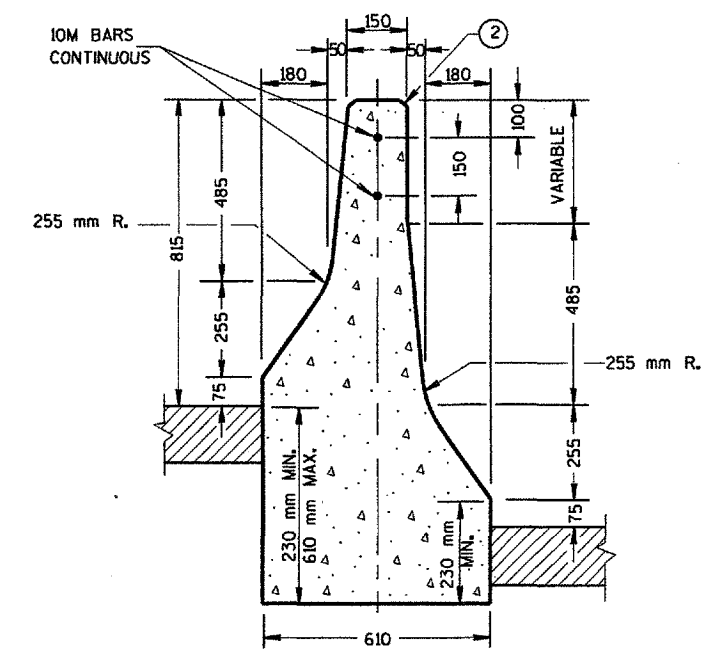
S.D.D. 14 B 11-1

LEVELS ON - 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63

FILE NAME:

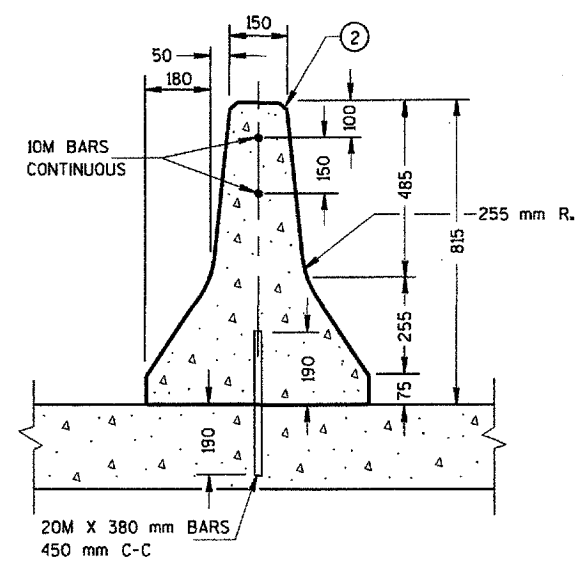


CAST-IN-PLACE OR PRECAST

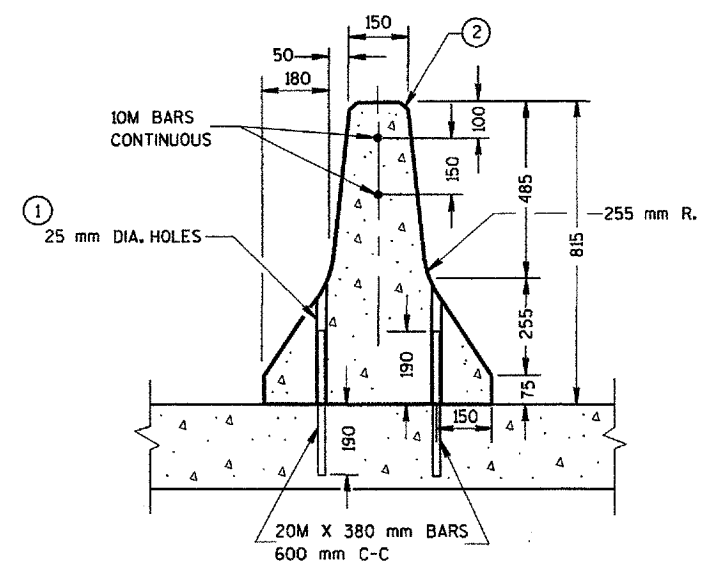


CAST-IN-PLACE OR PRECAST
IN STEPPED MEDIAN

CONCRETE MEDIAN BARRIER WITH INTEGRAL FOOTING

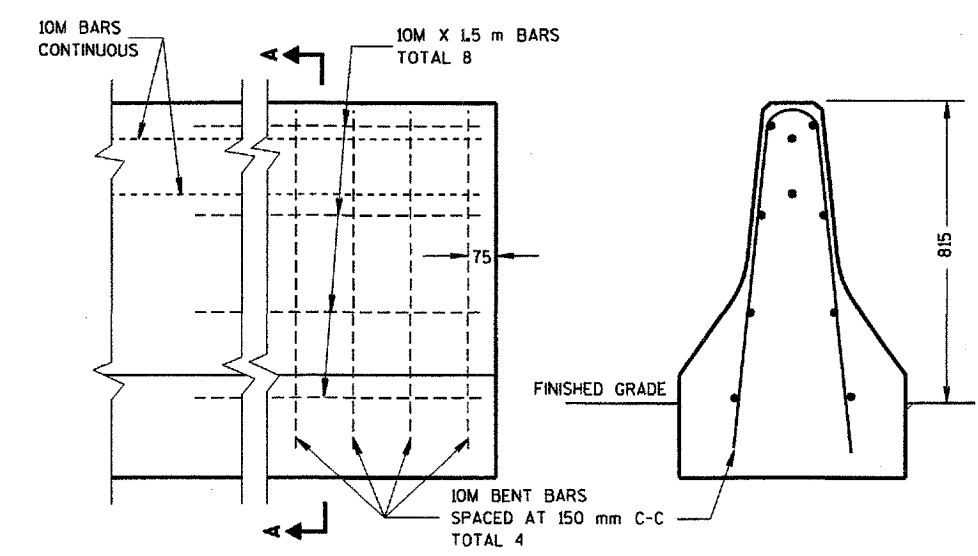


CAST-IN-PLACE

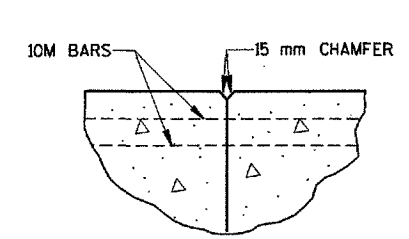


PRECAST

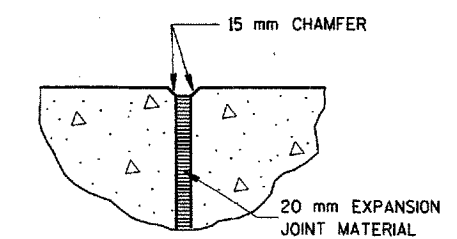
CONCRETE MEDIAN BARRIER ON NEW OR EXISTING RIGID BASE



SECTION A-A
STEM REINFORCEMENT AT BARRIER END
(BARRIER WITH FOOTING IS SHOWN)



CONSTRUCTION JOINT



EXPANSION JOINT

JOINT DETAILS

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

BARRIER MAY BE CAST-IN-PLACE OR PRECAST UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. PRECAST UNITS SHALL BE FIRMLY BUTTED TOGETHER IN A CONTINUOUS LINE AND BE INTERCONNECTED BY VERTICAL MALE-FEMALE SHEAR CONNECTORS FORMED IN THE BARRIER ENDS.

ALL BAR STEEL REINFORCEMENT SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.

SPLICES OF LONGITUDINAL BARS SHALL BE MADE WITH THE BARS LAPPED AT LEAST 450 mm AND FIRMLY TIED OR FASTENED TOGETHER.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED AT LEAST 50 mm.

20M BARS TO ANCHOR THE BARRIERS SHALL BE EITHER INSTALLED IN THE SUPPORTING SURFACE WHEN PLACED, OR IN DRILLED HOLES USING AN EPOXY RESIN APPROVED BY THE ENGINEER.

- 1 ALL HOLES SHALL BE FILLED WITH A COMMERCIAL NON-SHRINK GROUT AFTER INSTALLATION.
- 2 20 mm BEVEL OR 25 mm RADIUS (TYPICAL)
- 3 EXPANSION JOINTS SHALL BE PLACED AT EXISTING EXPANSION JOINTS IN THE PAVEMENT AND AT STRUCTURES.
- 4 10M BARS SHALL BE CONTINUED THROUGH CONSTRUCTION JOINTS.
- 5 STEM REINFORCEMENT REQUIRED AT EXPANSION JOINTS AND WHERE CONCRETE BARRIER IS TERMINATED.

NOTE

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

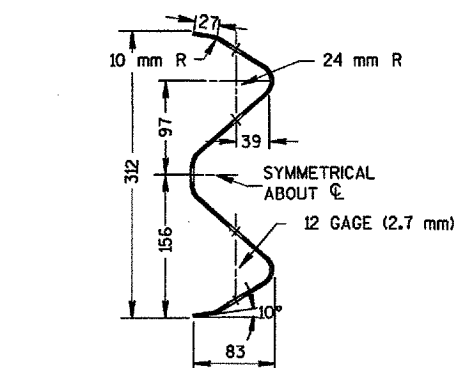
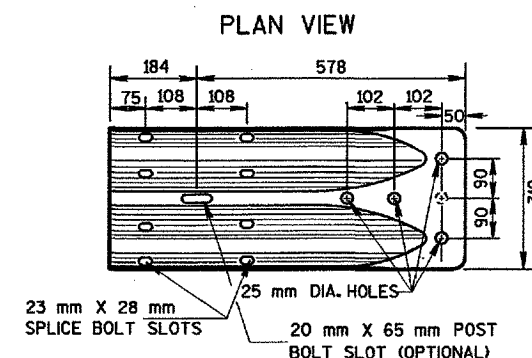
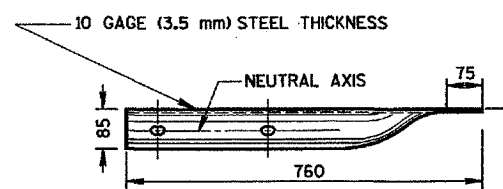
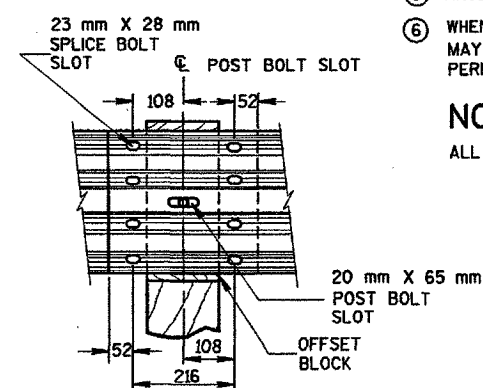
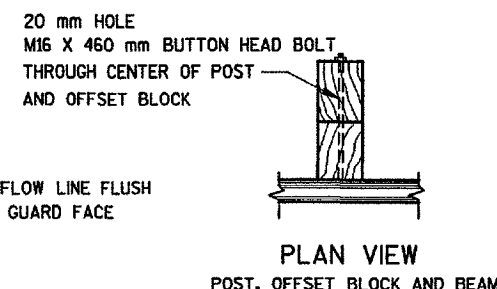
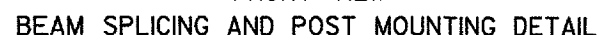
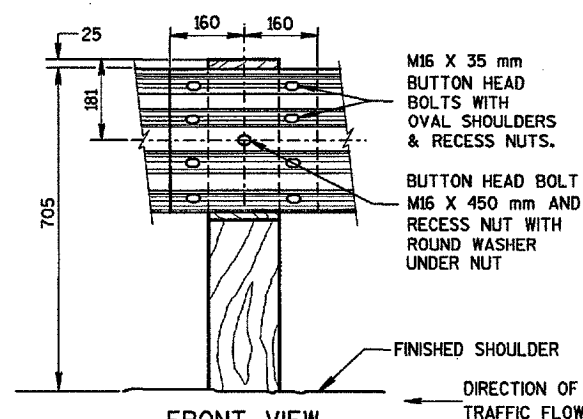
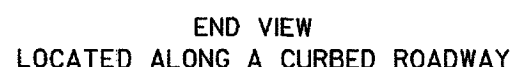
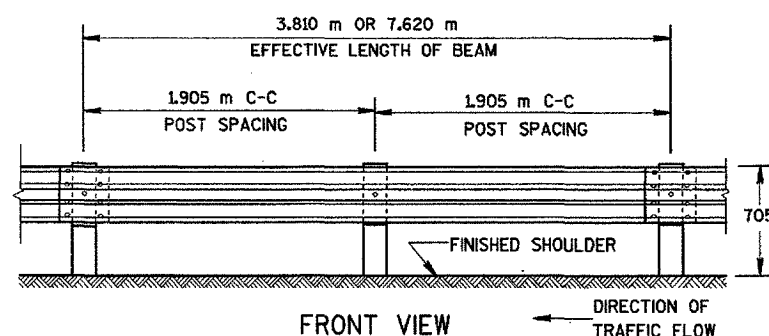
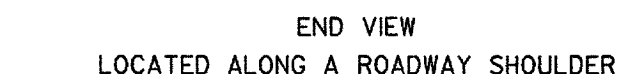
CONCRETE BARRIER
(DOUBLED FACED)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

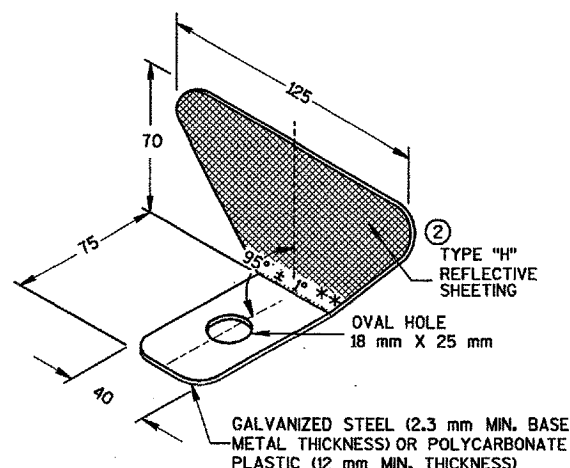
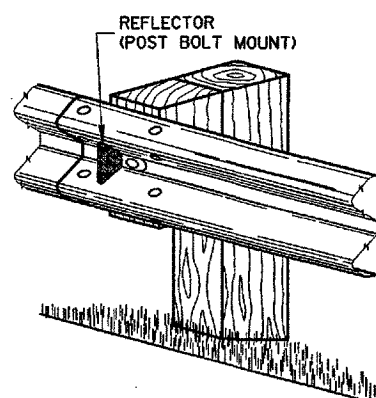
APPROVED
02/10/95
DATE
Rory L. Thompson
CHIEF ROADWAY DEVELOPMENT ENGINEER

ORIGINATOR:

LEVELS ON = 2,3,4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20,21,22,23,24,25,26,27,28,29,30,31,32,33,34,35,36,37,38,39,40,41,42,43,44,45,46,47,48,49,50,51,52,53,54,55,56,57,58,59,60,61,62,63



REFLECTOR SPACING ^③				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 60 m > 60 m	15 m C-C 30 m C-C	1 1	3
TWO WAY TRAFFIC	< 60 m > 60 m	8 m C-C 15 m C-C	1 ④ 1	6
TWO WAY TRAFFIC	< 60 m > 60 m	15 m C-C 30 m C-C	2 ⑤ 2	3



- ① POST LENGTH SHALL BE INCREASED TO PROVIDE A MINIMUM EMBEDMENT OF 107 mm WHERE THE SHOULDER HINGE POINT IS LOCATED IN FRONT OF THE POST. WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 305 mm DIA. POST HOLE EXTENDING 510 mm DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 65 mm DEEP TO PROVIDE DRAINAGE. THE POSTS SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.
- ② PROVIDE TYPE "H" SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH TYPE "H" YELLOW REFLECTIVE SHEETING.
- ③ REFLECTORS SHALL NOT BE INSTALLED ON THE FIRST 15.24 m OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ④ EVERY OTHER REFLECTOR REVERSED FOR 2-WAY VISIBILITY. CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑤ ANGLE OF BEND TO BE $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- ⑥ WHEN SPECIFIED ELSEWHERE IN THE CONTRACT THE 610 mm MINIMUM TO HINGE POINT, MAY BE REDUCED OR ELIMINATED WHERE EXISTING CONDITIONS WILL NOT PERMIT THE DESIRABLE EARTHWORK.

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

TYPICAL INSTALLATION OF STEEL PLATE BEAM GUARD

② REFLECTOR DETAIL AND TYPICAL INSTALLATION

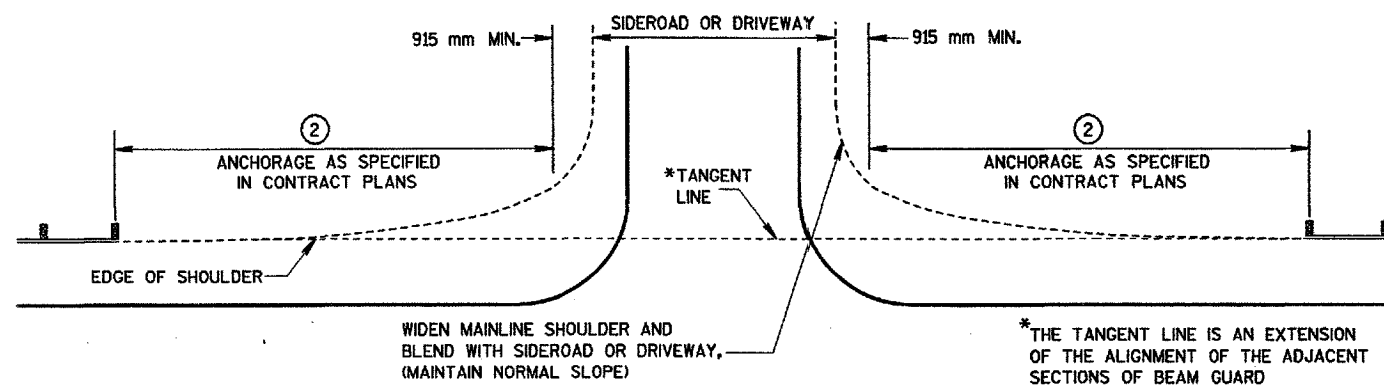
CLASS "A"
STEEL PLATE BEAM GUARD
INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

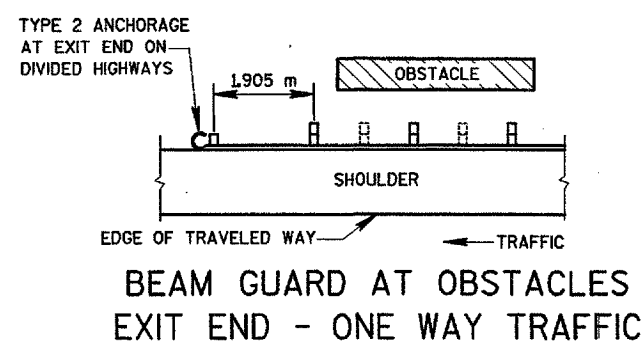
APPROVED
2/19/99
DATE


CHIEF ROADWAY DEVELOPMENT ENGINEER

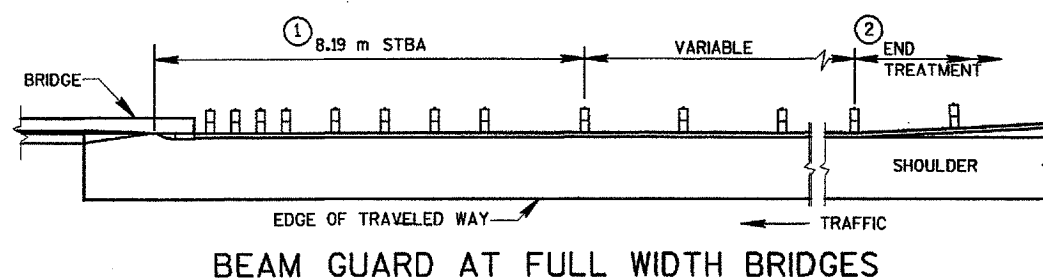
S.D.D. 14 B 15-3a



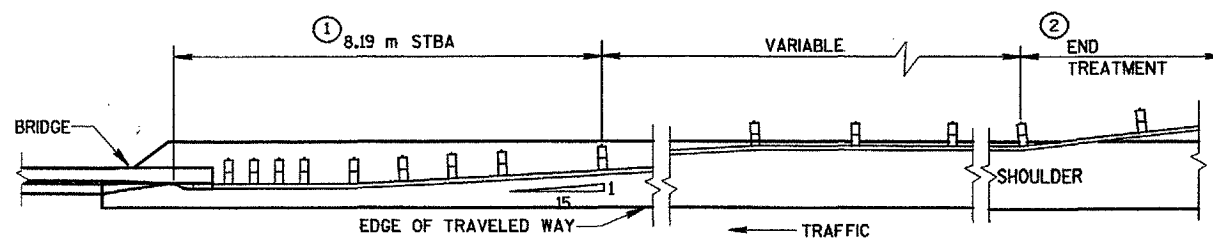
BEAM GUARD AT MINOR SIDEROADS OR DRIVEWAYS



BEAM GUARD AT OBSTACLES
EXIT END - ONE WAY TRAFFIC



BEAM GUARD AT FULL WIDTH BRIDGES



BEAM GUARD AT NARROW BRIDGES
(FLARED TO SHOULDER EDGE, THEN PARALLEL TO ROADWAY)

GENERAL NOTES

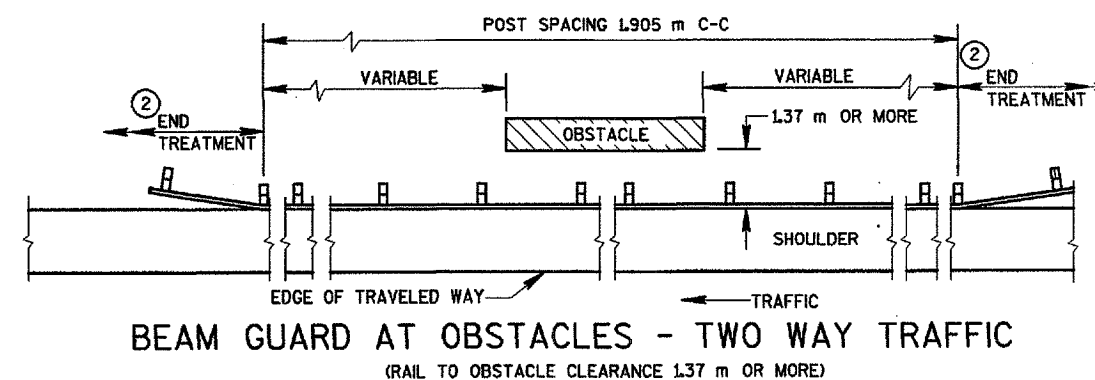
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

BEAM GUARD LOCATIONS AND LENGTHS ARE SHOWN ELSEWHERE IN THE PLAN.

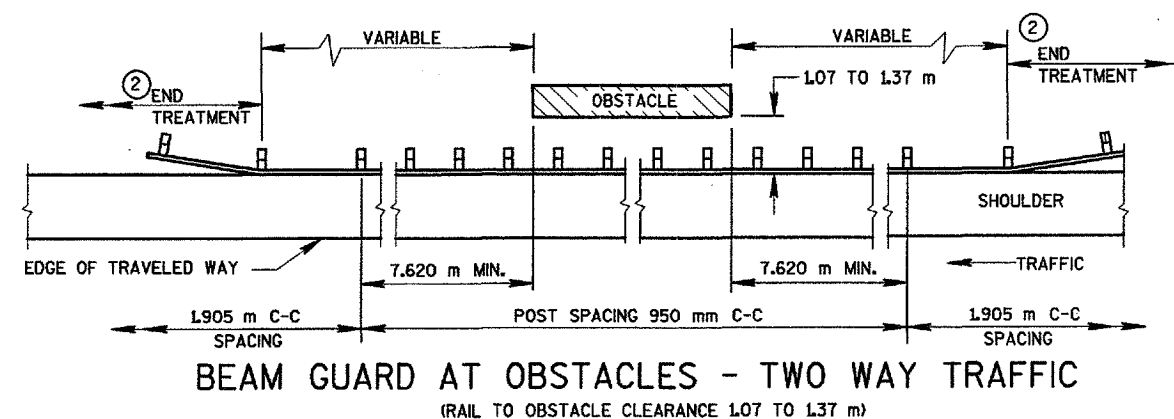
- ① STEEL THRIE BEAM STRUCTURE APPROACH.
- ② FOR TRAFFIC APPROACH SIDE OF BRIDGES/OBSTACLES, TYPE 2 ANCHORAGE SHALL BE USED ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

NOTE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.



BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC
(RAIL TO OBSTACLE CLEARANCE 1.37 m OR MORE)



BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC
(RAIL TO OBSTACLE CLEARANCE 1.07 TO 1.37 m)

CLASS "A" STEEL PLATE
BEAM GUARD
(AT BRIDGES, OBSTACLES
AND SIDEROADS/DRIVEWAYS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

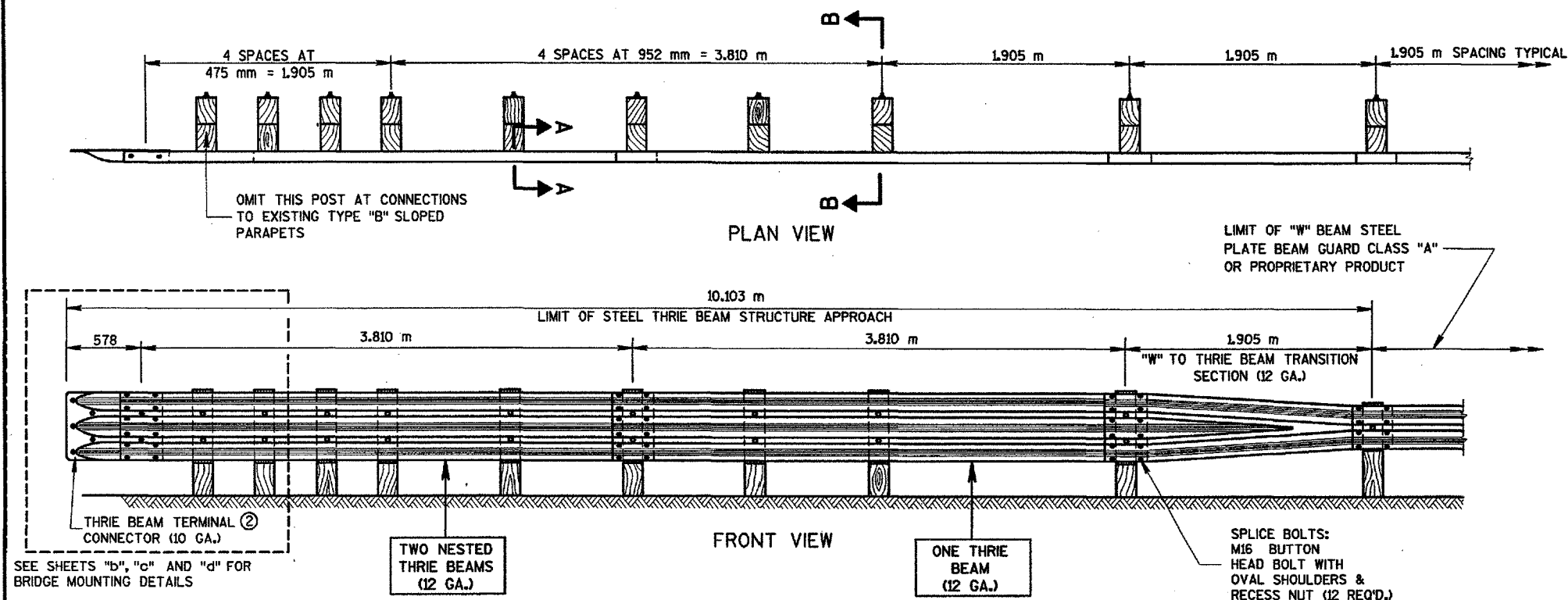
APPROVED: *[Signature]*
DATE: 2/19/99
CHIEF ROADWAY DEVELOPMENT ENGINEER

FWA

PLOT SCALE:
PLOT NAME:
REV. DATE:

S.D.D. 14 B 20-6d

LEVELS ON - 2.3, 4, 5.6, 7.8, 9.10, 11, 12.13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63



GENERAL NOTES

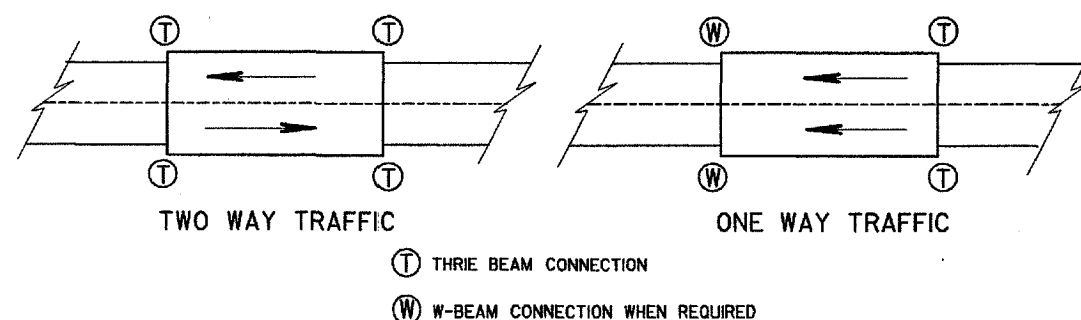
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

THRIE BEAM STRUCTURE APPROACH SHALL BE FURNISHED AND CONSTRUCTED IN ACCORDANCE WITH THE REQUIREMENTS OF SECTION 614 OF THE STANDARD SPECIFICATIONS. THRIE BEAM SECTIONS SHALL CONFORM TO THE REQUIREMENTS FOR CLASS "A", TYPE 2, BEAM AS SPECIFIED IN AASHTO DESIGNATION M180.

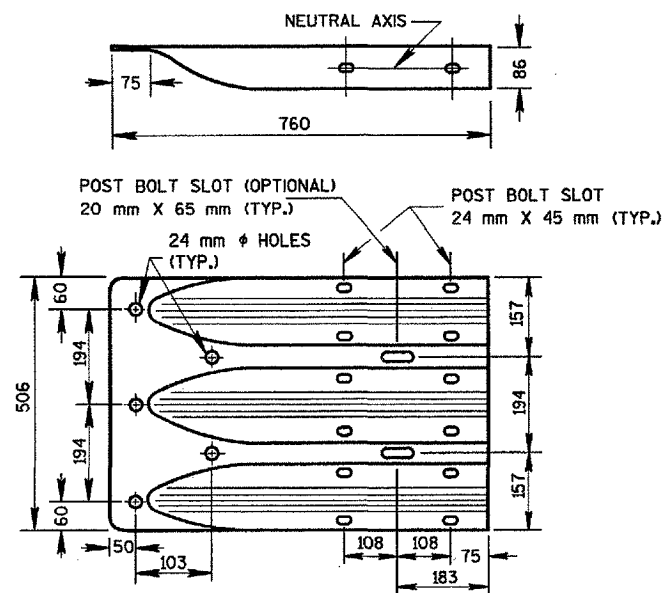
THRIE BEAM SHALL BE BOLTED TO ALL POSTS AND OFFSET BLOCKS. FIELD DRILLING/PUNCHING OF BOLT HOLES IN THE BEAM IS PERMITTED WHERE POST SPACING IS LESS THAN 1,905 m.

WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 305 mm DIA. POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 65 mm DEEP TO PROVIDE DRAINAGE. THE SOIL TUBES SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.

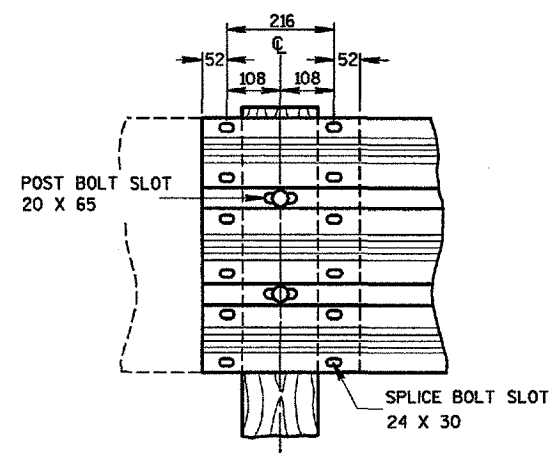
- 1 POST LENGTH SHALL BE INCREASED TO PROVIDE A MINIMUM EMBEDMENT OF 1.2 m WHERE THE SHOULDER HINGE POINT IS LOCATED IN FRONT OF THE POST.
- 2 A TERMINAL CONNECTOR IS NOT REQUIRED AT CONNECTIONS TO BRIDGE RAILING TYPE "W".
- 3 WHEN SPECIFIED ELSEWHERE IN THE CONTRACT THE 610 mm MINIMUM TO HINGE POINT, MAY BE REDUCED OR ELIMINATED WHERE EXISTING CONDITIONS WILL NOT PERMIT THE DESIRABLE EARTHWORK.



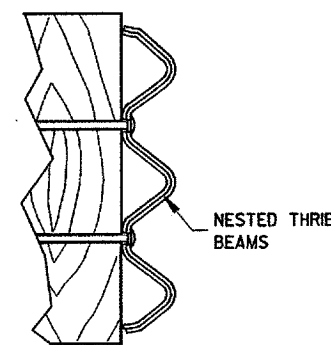
TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



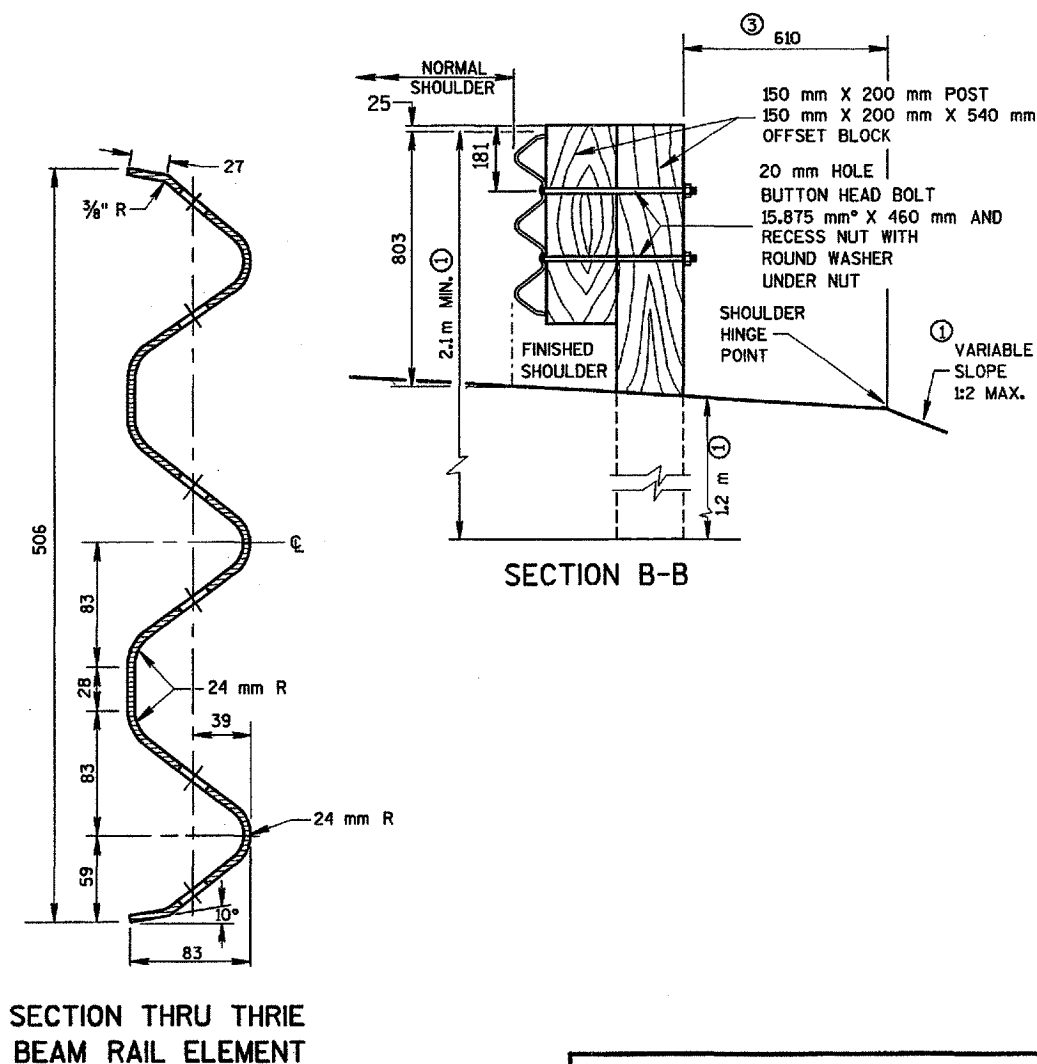
THRIE BEAM TERMINAL CONNECTOR



THRIE BEAM SPLICE



PARTIAL SECTION A-A

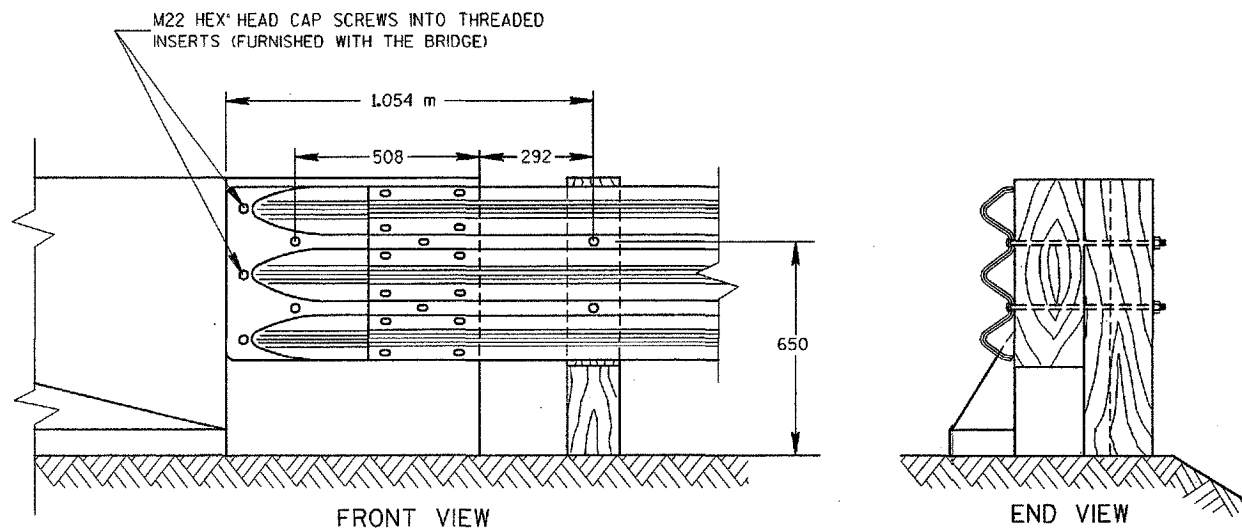


STEEL THRIE BEAM
STRUCTURE APPROACH

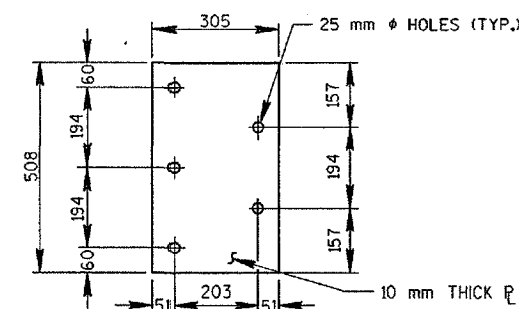
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

S.D.D. 14 B 20-6d

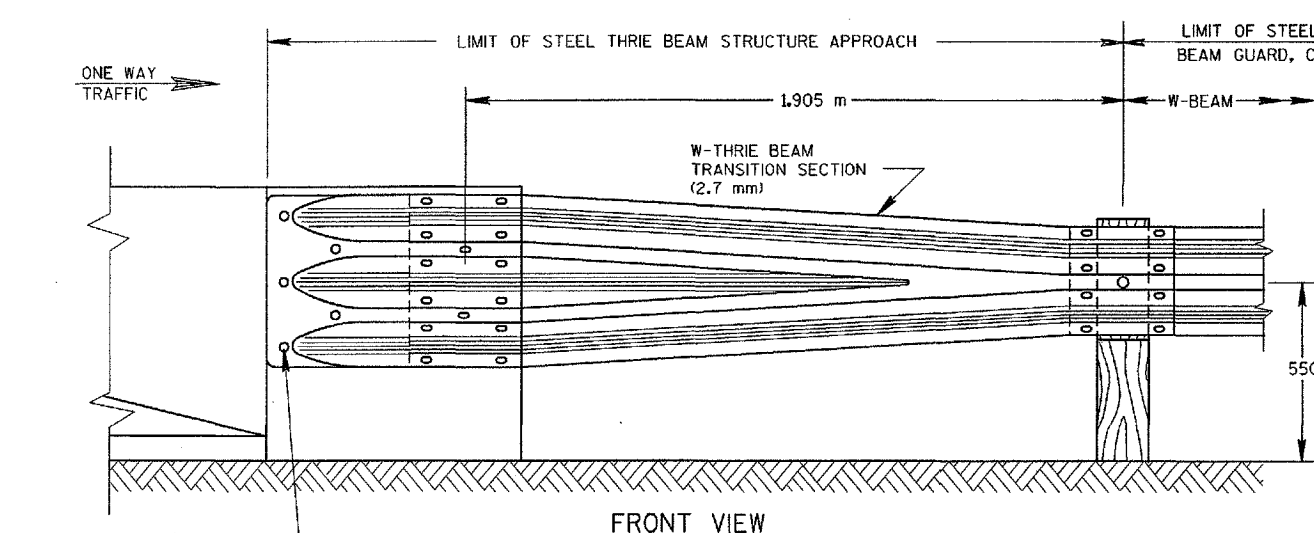
S.D.D. 14 B 20-6b
LEVELS ON - 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63



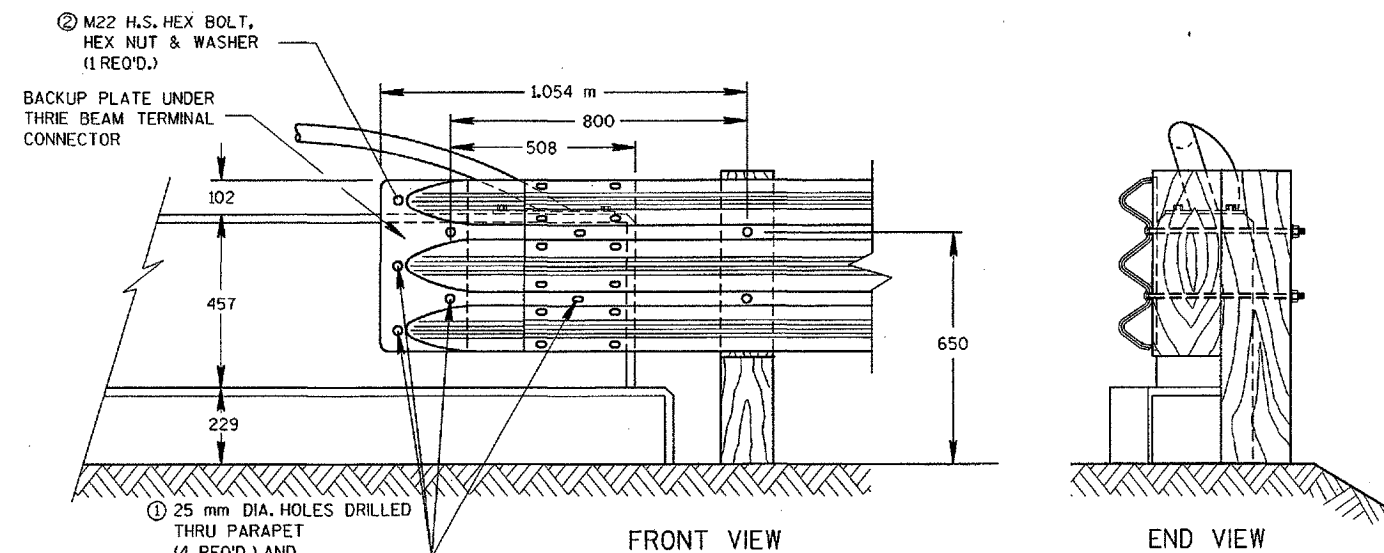
THRIE BEAM CONNECTION TO BRIDGE
PARAPET WITH SQUARE ENDS



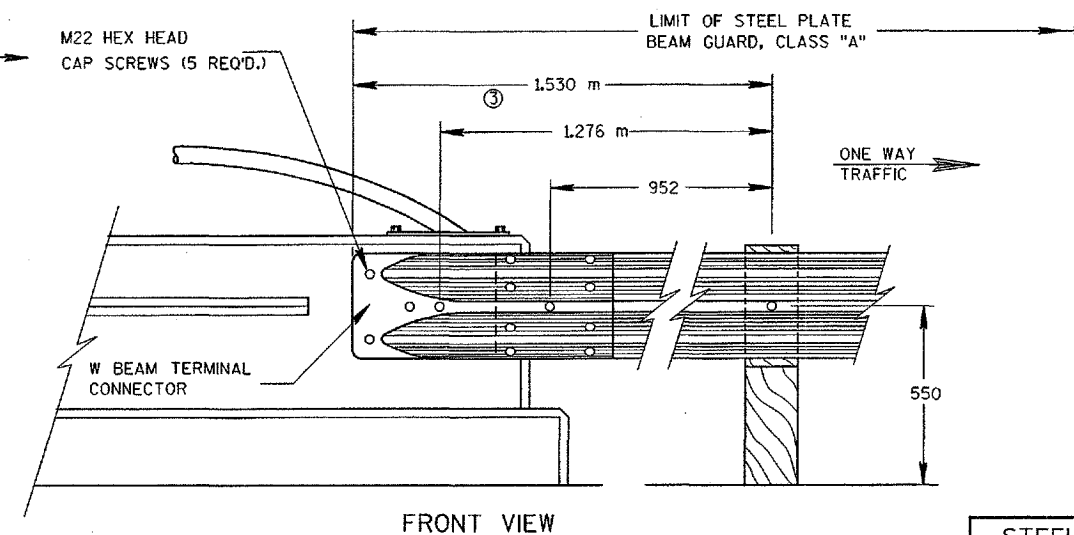
② BACKUP PLATE DETAIL



W BEAM TRANSITION AND CONNECTION TO
BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



THRIE BEAM CONNECTION
TO VERTICAL FACED PARAPETS



W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

THE CONNECTION DETAILS SHOWN ARE TYPICAL. THE POSITION OF CONNECTIONS TO EXISTING BRIDGES SHALL BE ADJUSTED WHERE NECESSARY TO FIT ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, PLATES, NUTS AND WASHERS SHALL CONFORM TO THE REQUIREMENTS OF ASTM SPECIFICATION A325M, AND BE GALVANIZED IN ACCORDANCE WITH ASTM A153.

- ① PAYMENT FOR DRILLING BOLT HOLES THRU THE PARAPET, BACKUP PLATE AND ALL BOLTS, NUTS AND WASHERS REQUIRED SHALL BE INCLUDED IN ITEM STEEL THRIE BEAM STRUCTURE APPROACH.
- ② HARDENED WASHER REQUIRED WITH EACH BOLT AT THE BACKFACE OF PARAPET.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 455 mm X 610 mm X 90 mm.

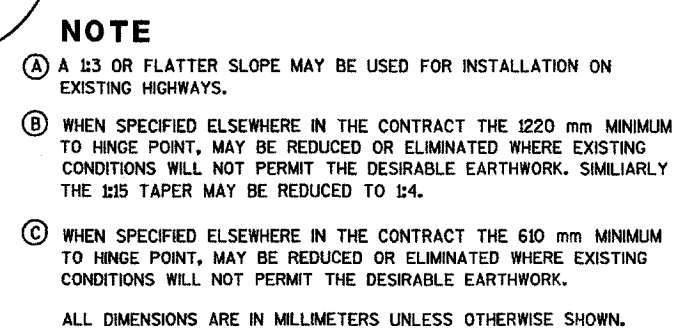
NOTE

ALL DIMENSIONS ARE SHOWN IN MILLIMETERS UNLESS OTHERWISE SPECIFIED

STEEL THRIE BEAM STRUCTURE
APPROACH, CONNECTION TO
SQUARE END AND VERTICAL
FACED PARAPETS

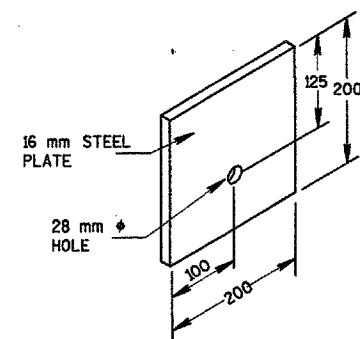
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-23-99
DATE
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

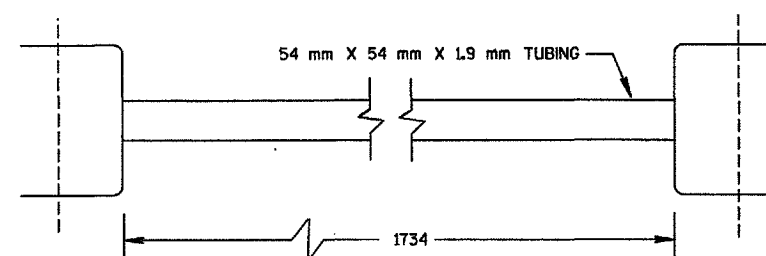


SECTION A-A
TYPICAL AT POST NO. 1

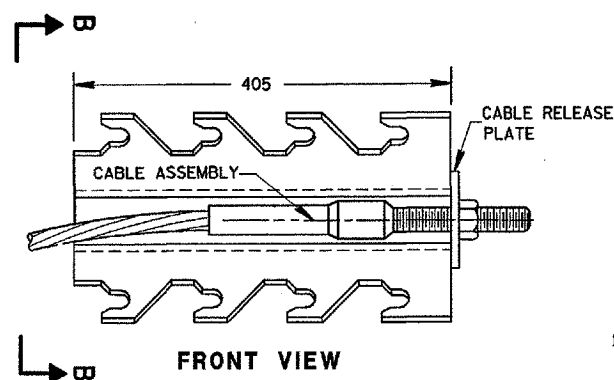
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



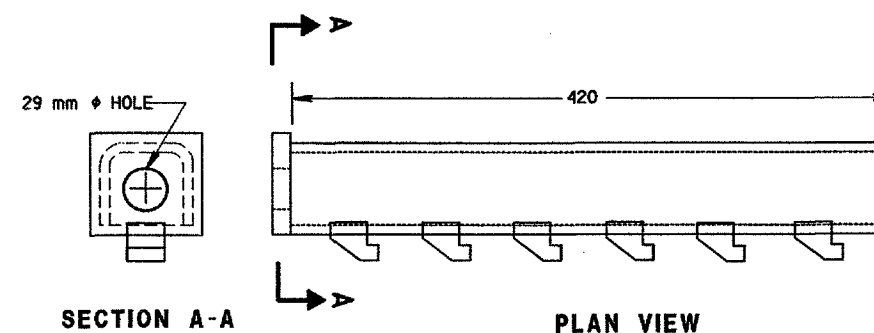
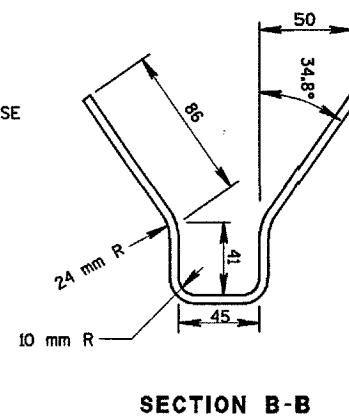
STEEL BEARING PLATE (SKT-350)



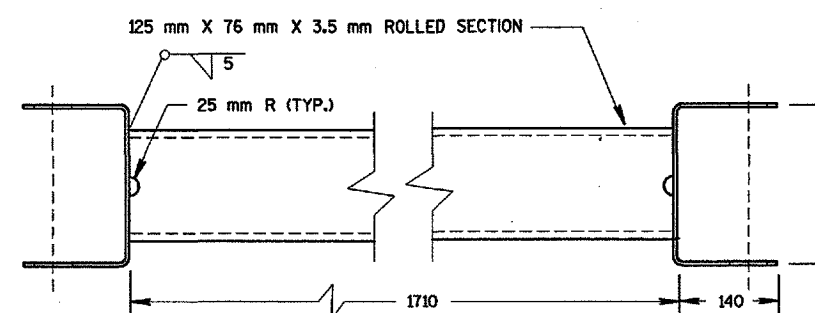
STRUT DETAIL (SKT-350)



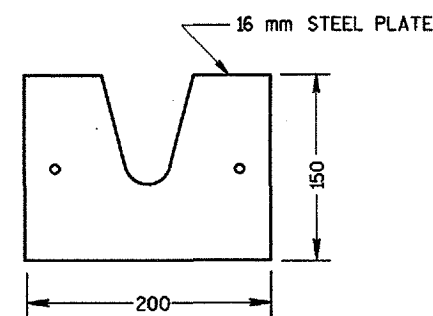
**CABLE ANCHOR BOX (SKT-350)
(SKT-350)**



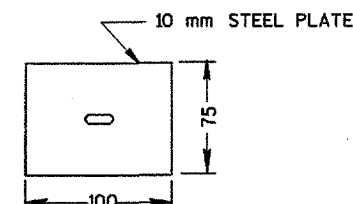
CABLE ANCHOR BOX (ET-2000)



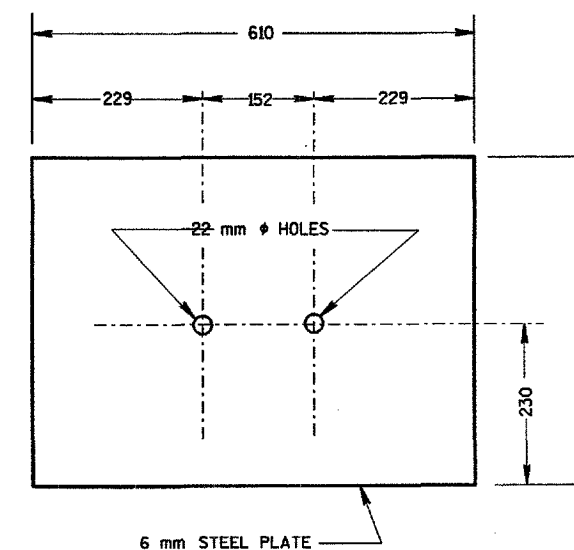
STRUT DETAIL (ET-2000)



STEEL BEARING PLATE (ET-2000)



**BEARING PLATE WASHER ET-2000)
(ET-2000)**



SOIL PLATE (SKT-350 & ET-2000)

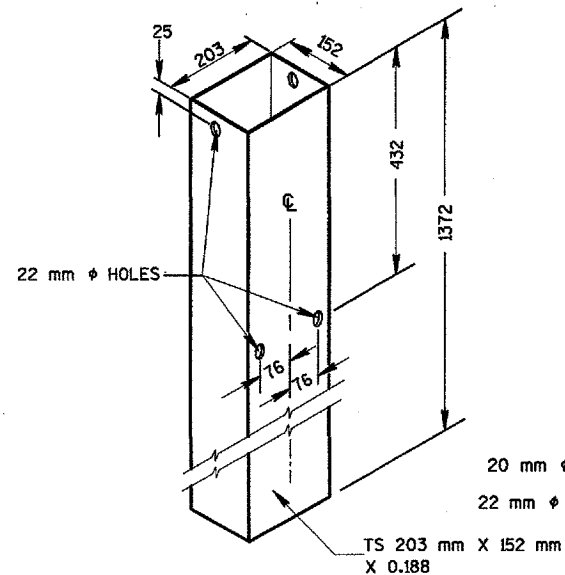
NOTE
ALL DIMENSIONS ARE SHOWN IN MILLIMETERS UNLESS OTHERWISE SHOWN.

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLOT SCALE:
PLOT NAME:
REV. DATE:
ORIGINATOR:

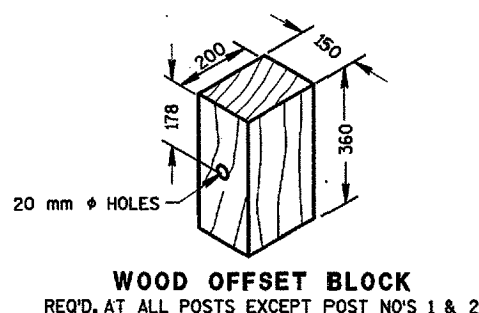
S.D.D. 14 B 24-3c



STEEL TUBE

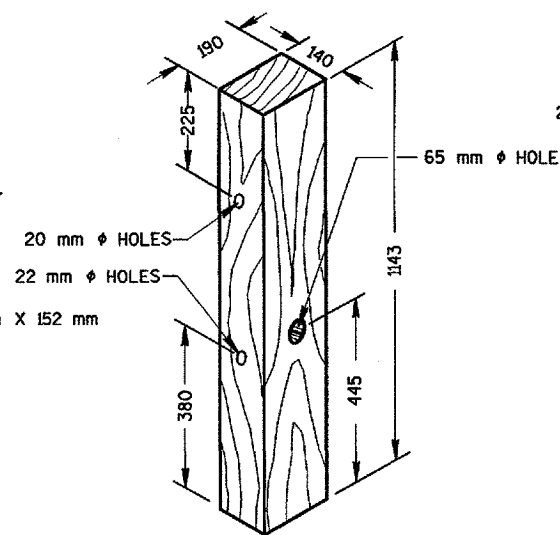
(POSTS NO. 1-4)

THE STEEL TUBE SHALL CONFORM TO REQUIREMENTS OF ASTM A500



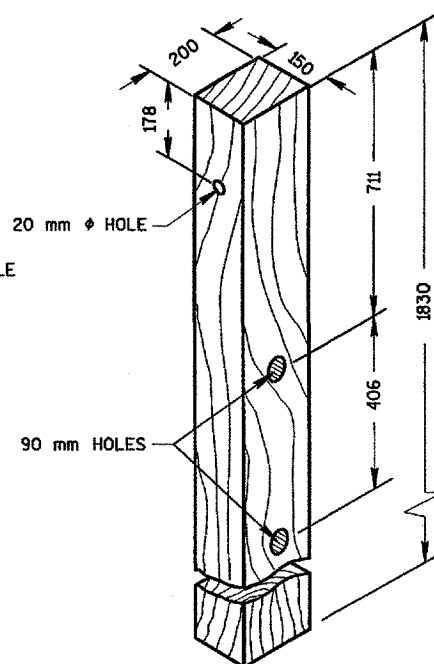
WOOD OFFSET BLOCK

REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



TERMINAL POST

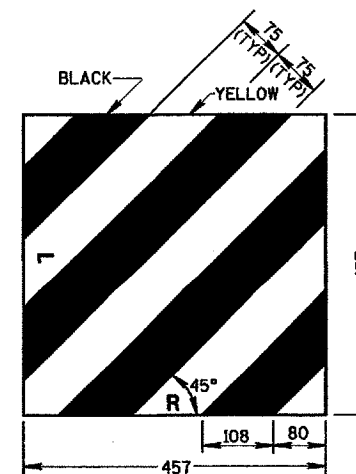
(POSTS NO. 1-4)



CRT POST

(POSTS NO'S 5-8)

WOOD BREAKAWAY POSTS



REFLECTIVE SHEETING DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, APPLICABLE SPECIAL PROVISIONS AND MANUFACTURERS INSTRUCTIONS.

STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL SHALL BE EITHER THE EXTRUDER TERMINAL (ET-2000), OR THE SEQUENTIAL KINKING TERMINAL (SKT-350). THE CONTRACTOR SHALL NOT INTERMIX PROPRIETARY PRODUCT MATERIALS.

THE "ET-2000" IS AVAILABLE FROM SYRO, INC., 2524 N. STEMMONS FREEWAY, DALLAS TEXAS 75207. TELEPHONE 1-800-835-6086 OR 1-800-644-7976

THE "SKT-350" IS AVAILABLE FROM ROAD SYSTEMS, INC., 7631 NEW CASTLE DRIVE, FRANKFORT, ILLINOIS 60423. TELEPHONE (815) 464-5917

THE ET-2000, AND SKT-350 END TERMINALS SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS.

STEEL PLATE BEAM GUARD, ENERGY ABSORBING TERMINAL SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH, WHICH SHALL INCLUDE HARDWARE, STEEL PLATE BEAM GUARD, POSTS, REFLECTIVE SHEETING AND INSTALLATION AS SHOWN.

REFLECTIVE SHEETING - SHALL CONFORM TO ASTM SPECIFICATION D4956-93b, REFLECTIVE SHEETING TYPE III, BACKING CLASS 4, PERFORMANCE REQUIREMENT TYPE III. THE MESSAGE AND LINES SHALL BE APPLIED TO THE SIGNS BY THE SILK SCREEN STENCIL PROCESS USING A BLACK OR DARK STENCIL PASTE AS A TYPE APPROVED BY THE MANUFACTURER OF THE FACE MATERIAL TO WHICH IT IS TO BE APPLIED. MESSAGE UNITS CUT FROM NONREFLECTIVE SHEETING AND APPLIED TO THE SIGN FACE ARE NOT ACCEPTABLE. AFTER THE APPROACH END OF THE STEEL PLATE BEAM GUARD INSTALLATION IS COMPLETE, CLEAN THE AREA WHERE THE REFLECTIVE SHEETING WILL BE APPLIED IN ACCORDANCE WITH THE MANUFACTURERS RECOMMENDATION. ONCE CLEAN, APPLY REFLECTIVE SHEETING DIRECTLY TO THE STEEL PLATE BEAM GUARD AS SHOWN. THE CONTRACTOR SHALL TURN OVER THE MANUFACTURERS WARRANTY FOR THE REFLECTIVE SHEETING TO THE DEPARTMENT FOR POTENTIAL DEALING WITH THE MANUFACTURER. PAYMENT OF REFLECTIVE SHEETING IS INCIDENTAL TO STEEL PLATE BEAM GUARD, ENERGY ABSORBING TERMINAL.

WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 305 mm DIA. POST HOLE EXTENDING 510 mm DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 65 mm DEEP TO PROVIDE DRAINAGE. THE SOIL TUBES SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.

NOTE

ALL DIMENSIONS ARE SHOWN IN MILLIMETERS UNLESS OTHERWISE SHOWN.

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-23-99
DATE

Tom A. Thompson
CHIEF ROADWAY DEVELOPMENT ENGINEER

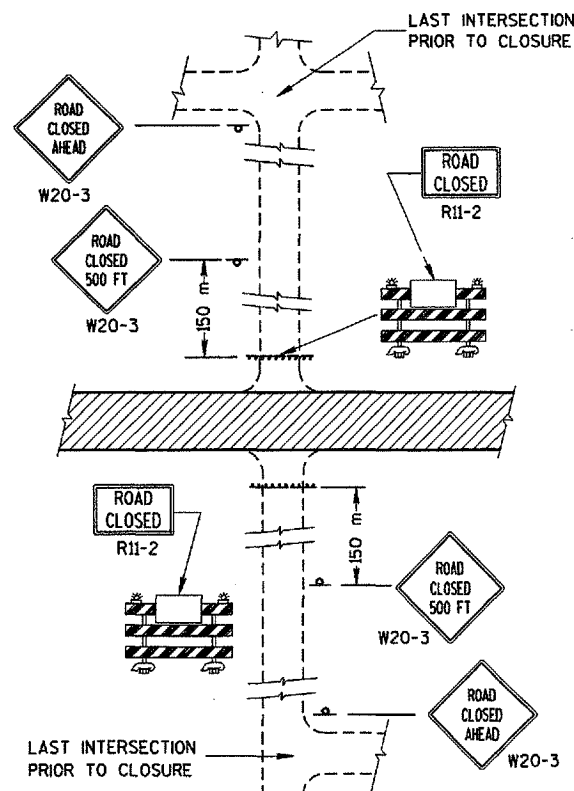
FWHA

M

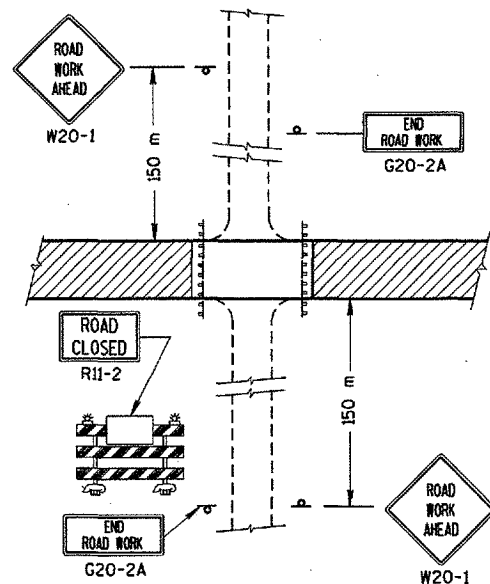
S.D.D. 14 B 24-3c

S.D.D. 15 C 2-3

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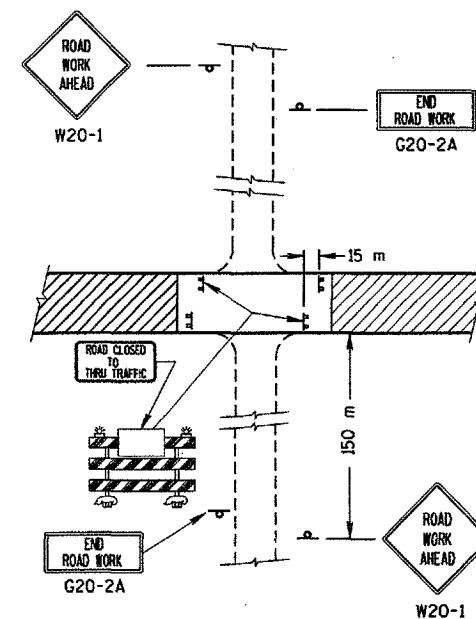


DETAIL 1
(NO ACCESS TO PROJECT)

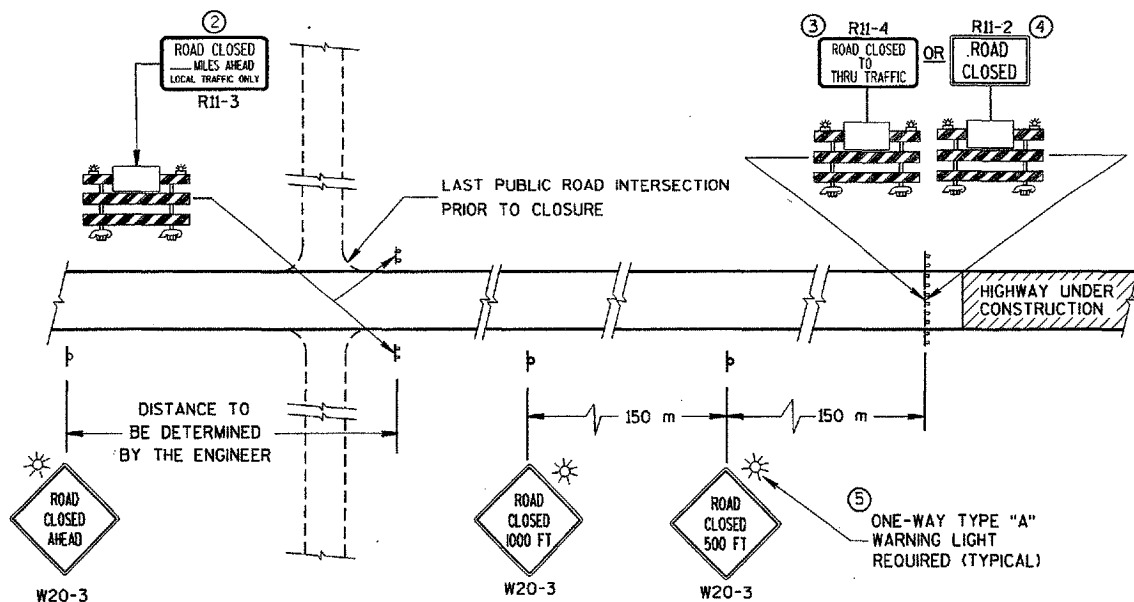


DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).

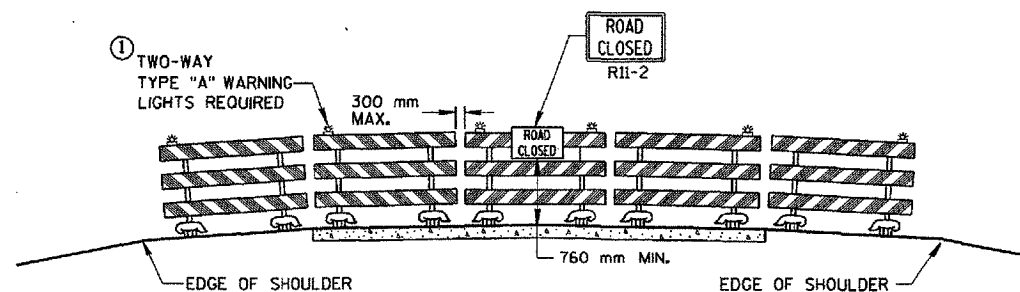
SIDEROAD CLOSURES



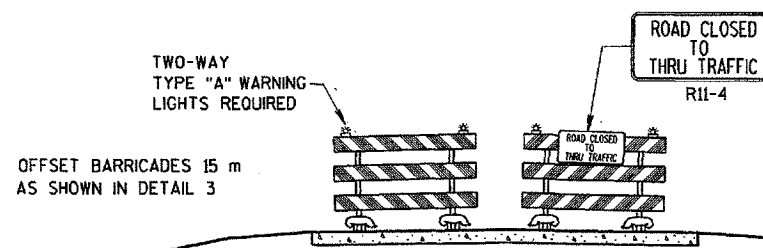
DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR,
LOCAL BUSINESS AND RESIDENT ACCESS).



MAINLINE CLOSURE



APPROACH VIEW
ROAD CLOSURE BARRICADE DETAIL



APPROACH VIEW
LANE CLOSURE BARRICADE DETAIL

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND THEIR LOCATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE WISCONSIN MANUAL OF TRAFFIC CONTROL DEVICES, THE PLANS, SPECIFICATIONS AND CONTRACT.

SIGN AND BARRICADE LOCATIONS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER. ANY EXISTING TRAFFIC SIGNS THAT CONFLICT WITH THIS WORK SHALL BE COVERED AS DIRECTED BY THE ENGINEER. ALL "STOP" OR OTHER REGULATORY SIGNS ON THE SIDE ROADS SHALL NOT BE DISTURBED, EXCEPT WHEN NECESSARY TO COMPLETE THE WORK. THE SIGNS MUST THEN BE IMMEDIATELY REESTABLISHED.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL FOR FULL ROAD CLOSURES. TYPE "A" LOW INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE ROAD CLOSED SIGN (R11-2), ROAD CLOSED _____ MILES AHEAD SIGN (R11-3) AND THE ROAD CLOSED TO THRU TRAFFIC SIGN (R11-4) SHALL BE ATTACHED ONLY TO THE TOP RAIL OF THE TYPE III BARRICADE. THE SIGNS SHALL NOT COVER MIDDLE RAIL.

TYPE "H" REFLECTIVE SHEETING SHALL BE USED ON ALL BARRICADES, TYPE I, II AND III, AND ON ALL R11-3 AND R11-4 SIGNS.

ALL SIGNS SHALL BE 1200 mm X 1200 mm UNLESS OTHERWISE NOTED BELOW:

R11-2, "ROAD CLOSED" SIGNS SHALL BE 1200 mm X 750 mm.

R11-3, AND R11-4 SIGNS SHALL BE 1500 mm X 750 mm.

G20-2A SIGNS SHALL BE 1200 mm X 600 mm.

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND AT LEAST ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN.
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL.
- ④ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL.
- ⑤ ONE-WAY LIGHTS SHALL BE PROVIDED ON ALL ADVANCE WARNING SIGNS. THE UNIT SHALL BE POSITIONED SUCH THAT THE LIGHT SOURCE IS OUTSIDE THE SIGN FACE AND AT THE TOP OF THE SIGN.

- ⌞ POST MOUNTED WARNING SIGN
- ⌞ TYPE III BARRICADES WITH TYPE "H" REFLECTIVE SHEETING
- ⌞ TYPE "A" LOW INTENSITY FLASHING WARNING LIGHT (FOR NIGHT USE)
- ▨ WORK AREA

BARRICADES AND SIGNS
FOR
ROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8-10-95
DATE

FHWA

Christie J. Spang
for DIRECTOR, OFFICE OF TRAFFIC

M

S.D.D. 15 C 2-3

PLOT SCALE: 6-28-95

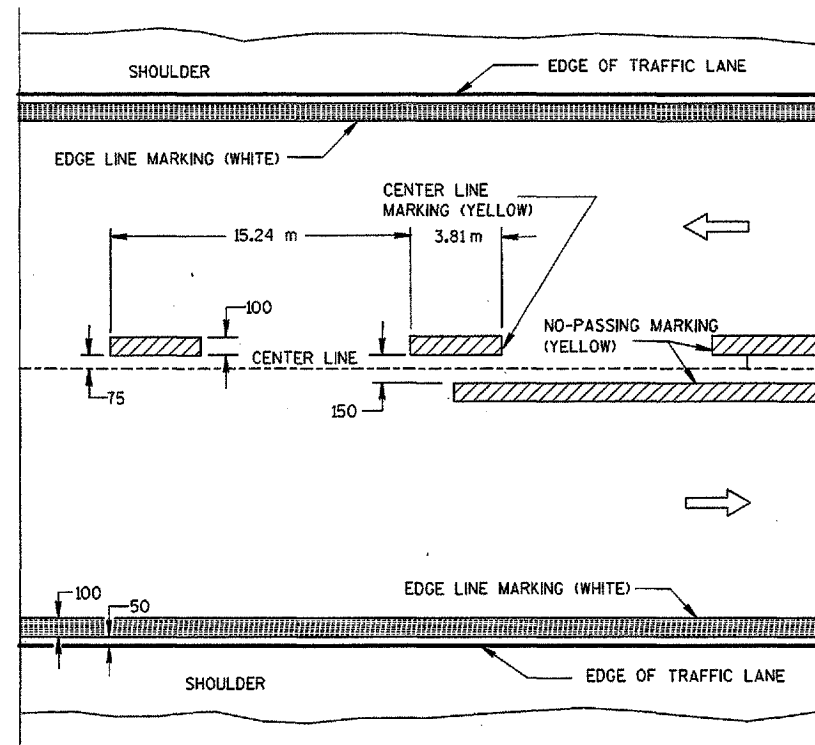
PLOT NAME:

REV. DATE:

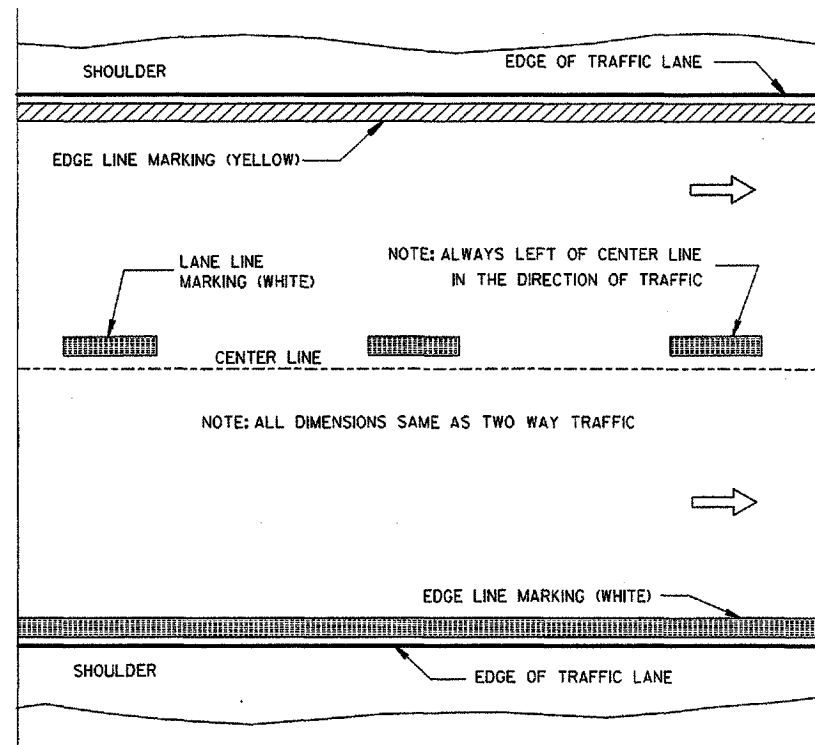
ORIGINATOR:

S.D.D. 15 C 8-8a

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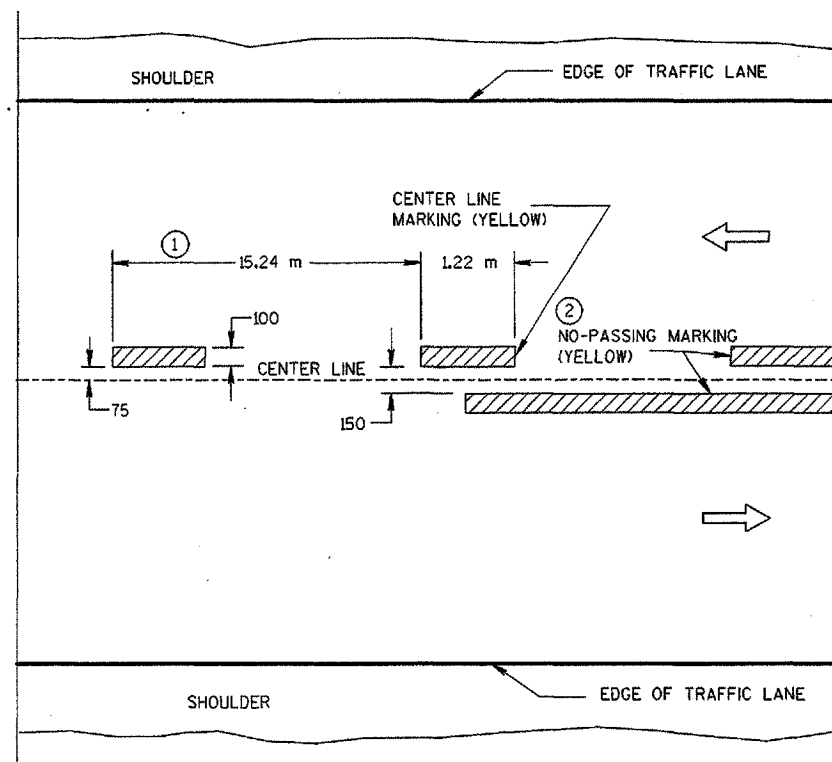


TWO WAY TRAFFIC

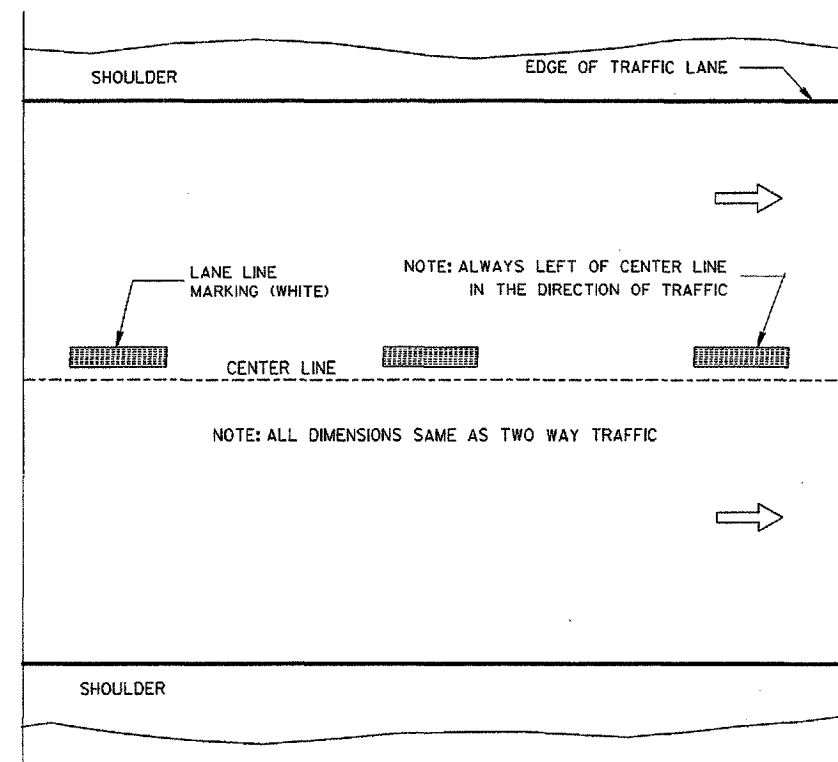


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING (SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (7.62 m±) WITH 600 mm MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL
ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-10-98
DATE

Chris J. Spaw
CHIEF SIGNS AND MARKING ENGINEER

FWA

M

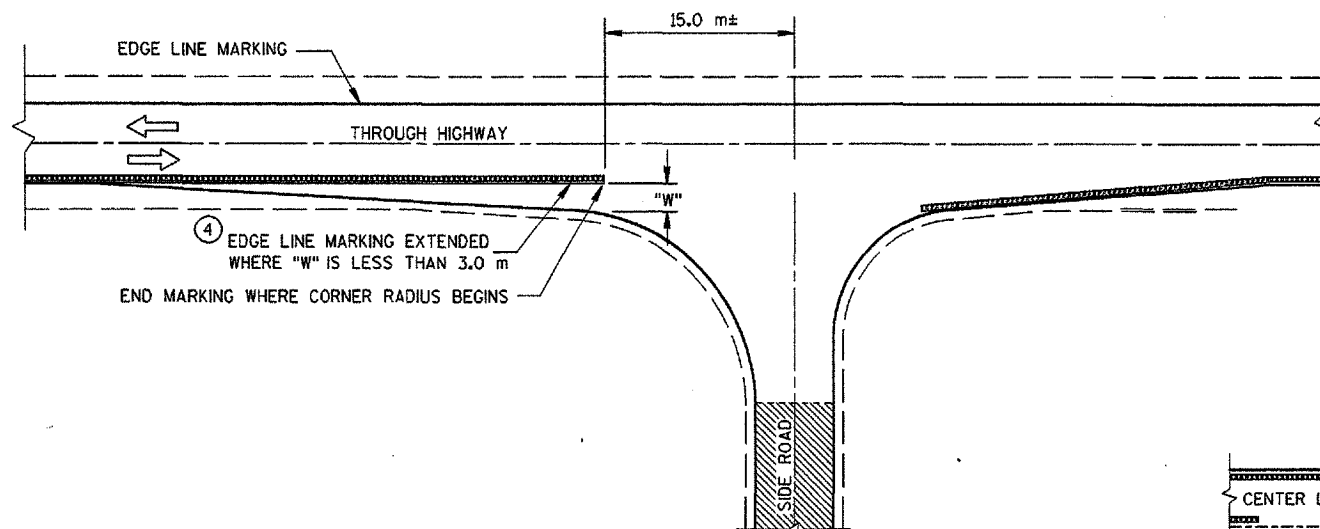
FILE NAME:

S.D.D. 15 C 8-8a

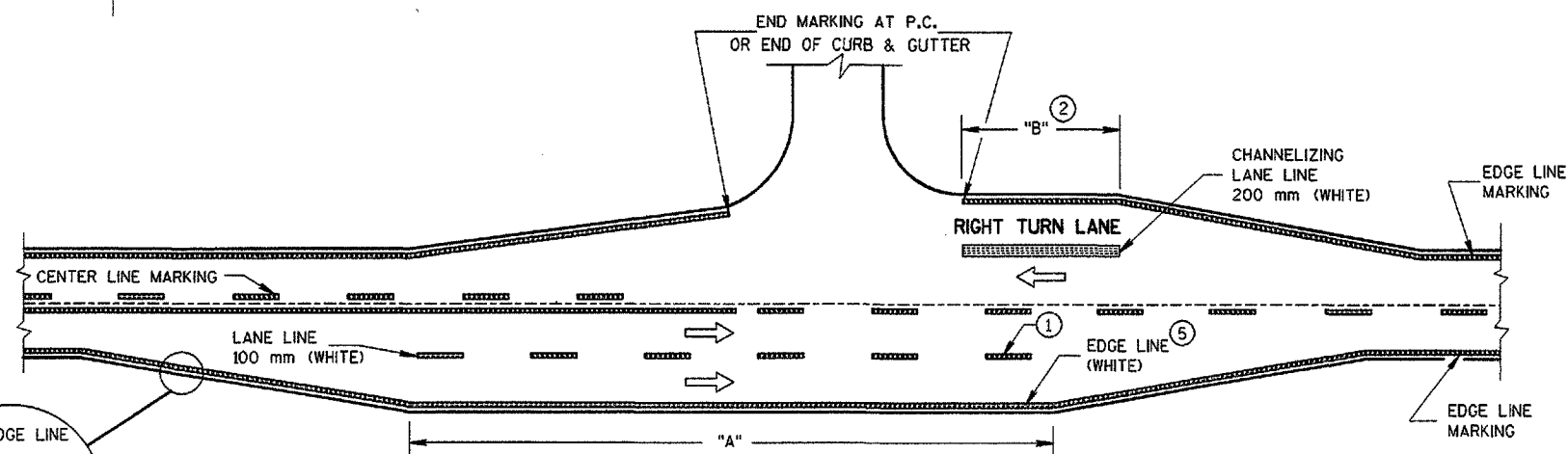
NOTES

EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.

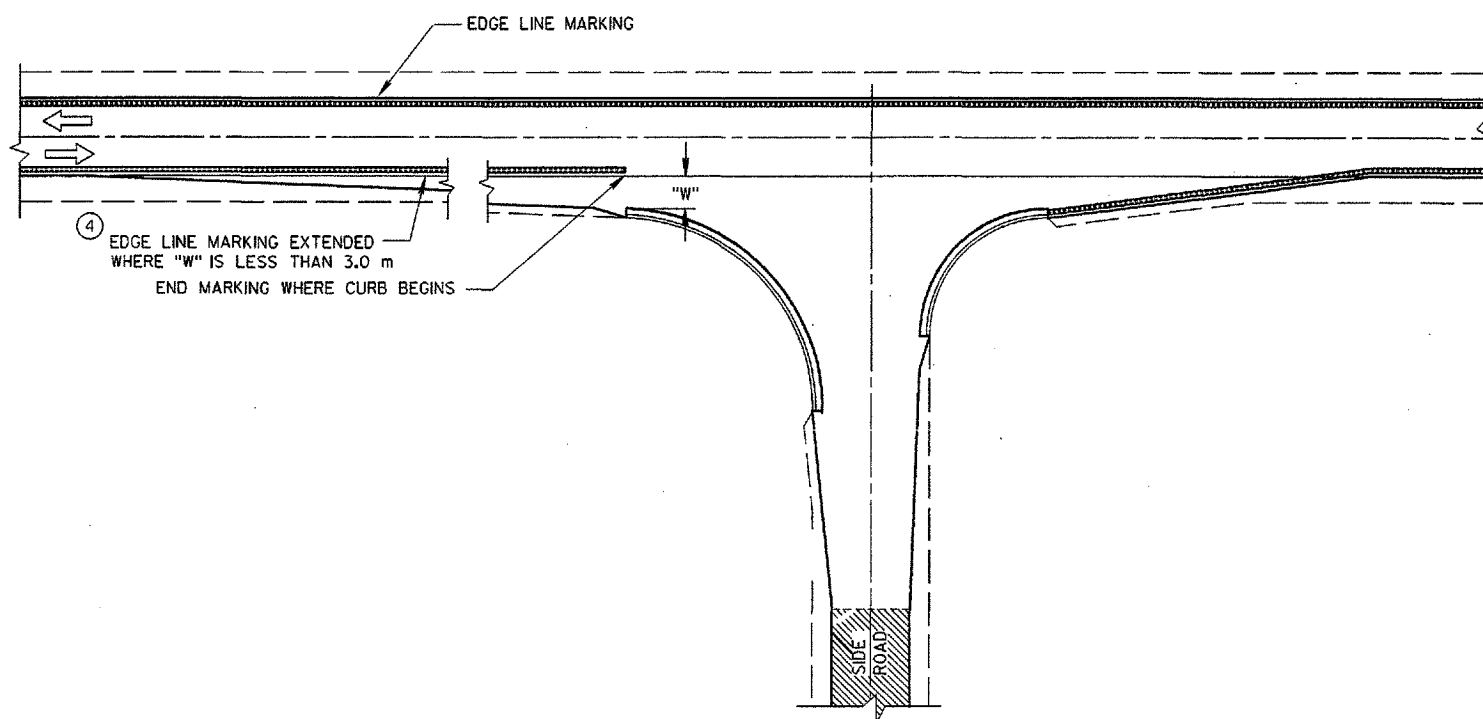
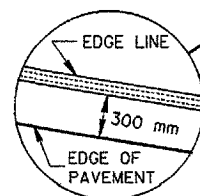
- ① WHEN DISTANCE "A" IS LESS THAN 76 m, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 30 m, OMIT CHANNELIZING LANE LINE.
- ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
- ④ LOCATE THE EDGE LINE ALONG THE TAPER WHERE "W" IS 3.0 m OR MORE.
- ⑤ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 300 mm FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.



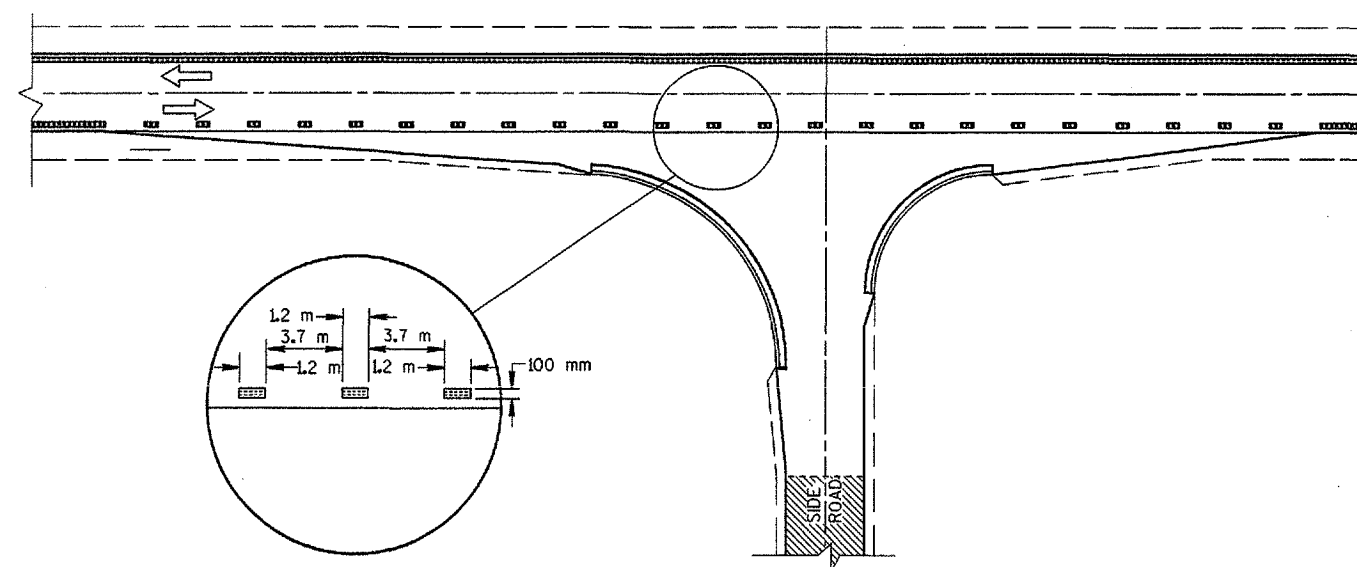
MINOR INTERSECTION WITHOUT CURBS



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)

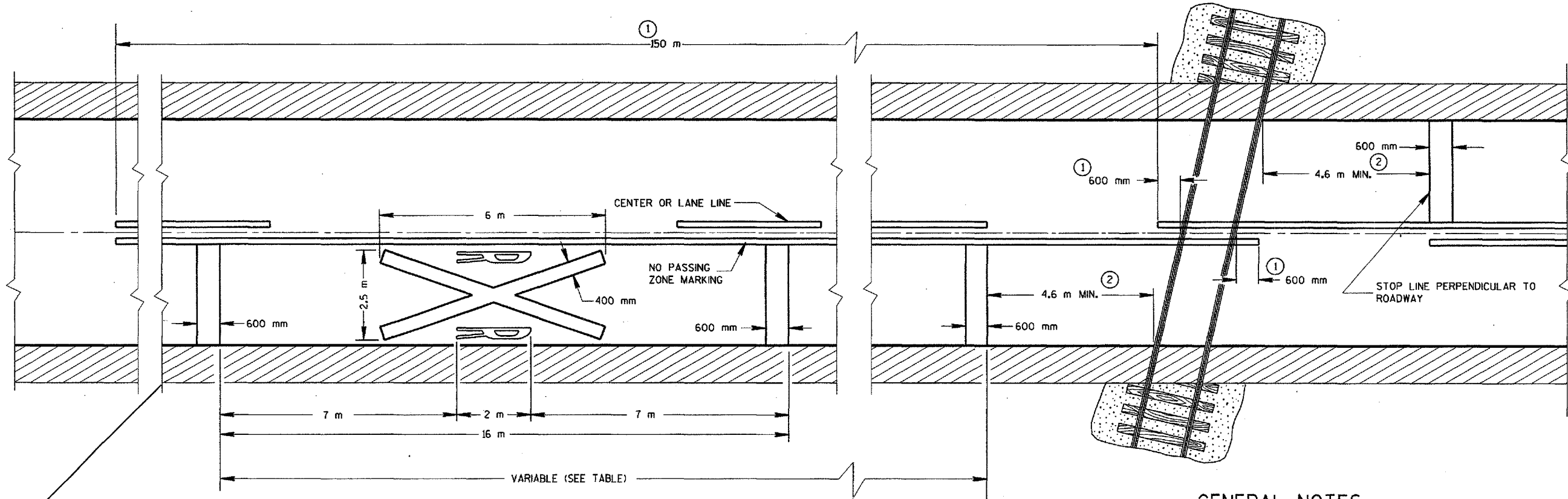


MINOR INTERSECTION WITH CURBS
(TYPICAL MARKING)

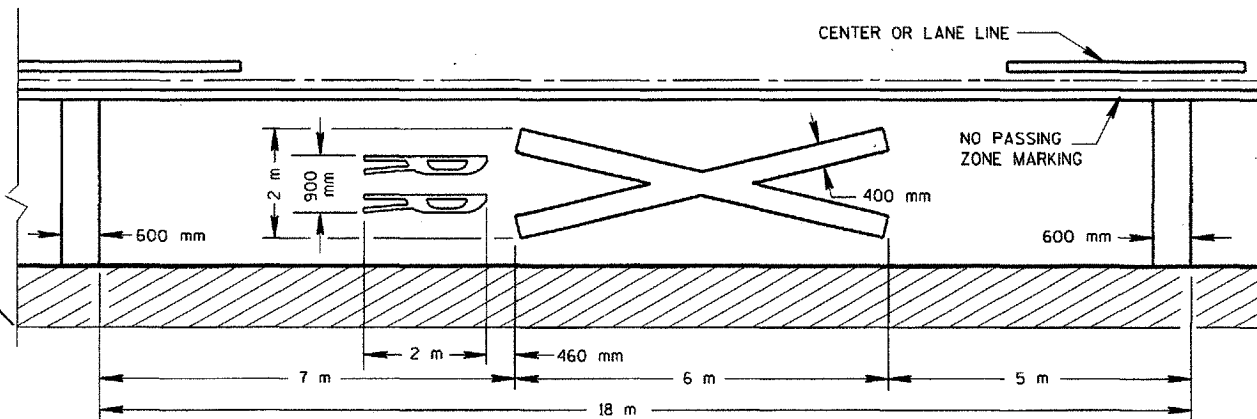


MINOR INTERSECTION WITH CURBS
③ (FOR SPECIAL CONDITIONS AS SPECIFIED)

MATCH LINE



PAVEMENT MARKING



ALTERNATE PAVEMENT MARKING

Posted Speed (M.P.H.)	Variable Dimension	
	(Feet)	(Meters)
25	150	45
30	200	60
35	250	75
40	325	100
45	400	125
50	475	145
55	500	170

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

THE DISTANCE FROM THE RAILROAD CROSSING MARKING TO THE NEAREST TRACK WILL VARY ACCORDING TO THE APPROACH SPEED AND THE SIGHT DISTANCE OF THE VEHICULAR TRAFFIC. DIMENSIONS SHOWN IN THE TABLE SHALL BE USED UNLESS OTHERWISE SHOWN ON THE PLANS.

A THREE-LANE ROADWAY SHOULD BE MARKED WITH A CENTERLINE FOR TWO-LANE APPROACH OPERATION ON THE APPROACH TO A CROSSING.

ON MULTI-LANE ROADS THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL R X R SYMBOLS SHOULD BE USED IN EACH APPROACH LANE. ALL LETTERS AND SYMBOLS SHALL BE IN CONFORMANCE WITH THE "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" (ADOPTED BY THE FEDERAL HIGHWAY ADMINISTRATION).

TRANSVERSE BANDS AND R X R SYMBOL ARE REFLECTIVE WHITE. SOLID LONGITUDINAL LINE IS REFLECTIVE YELLOW ON BIDIRECTIONAL TRAVELED WAYS AND IS OMITTED ON UNIDIRECTIONAL TRAVELED WAYS. DASHED LONGITUDINAL LINE IS REFLECTIVE YELLOW WHEN IT IS BETWEEN LANES OF TRAFFIC MOVING IN OPPOSITE DIRECTIONS AND REFLECTIVE WHITE WHEN IT IS BETWEEN LANES OF TRAFFIC MOVING IN THE SAME DIRECTION.

CENTER OR LANE LINES AND NO PASSING ZONE MARKINGS SHOWN ON THIS DRAWING ARE REQUIRED AND PAID FOR UNDER OTHER ITEMS IN THE CONTRACT.

① MARKING LIMITS MAY BE EXTENDED AS DIRECTED BY THE ENGINEER TO MEET ADJACENT NO PASSING ZONE MARKINGS.

② MINIMUM 2.4 m TO GATE IF PRESENT.

PAVEMENT MARKING DETAILS
FOR RAILROAD-HIGHWAY
GRADE CROSSINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

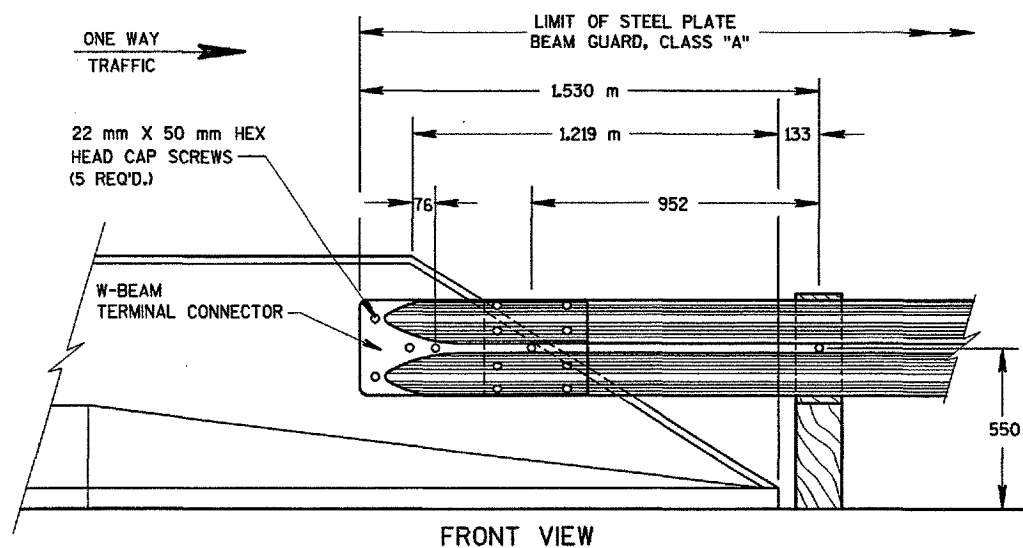
8-7-95
DATE

for *Charles J. Spang*
DIRECTOR, OFFICE OF TRAFFIC

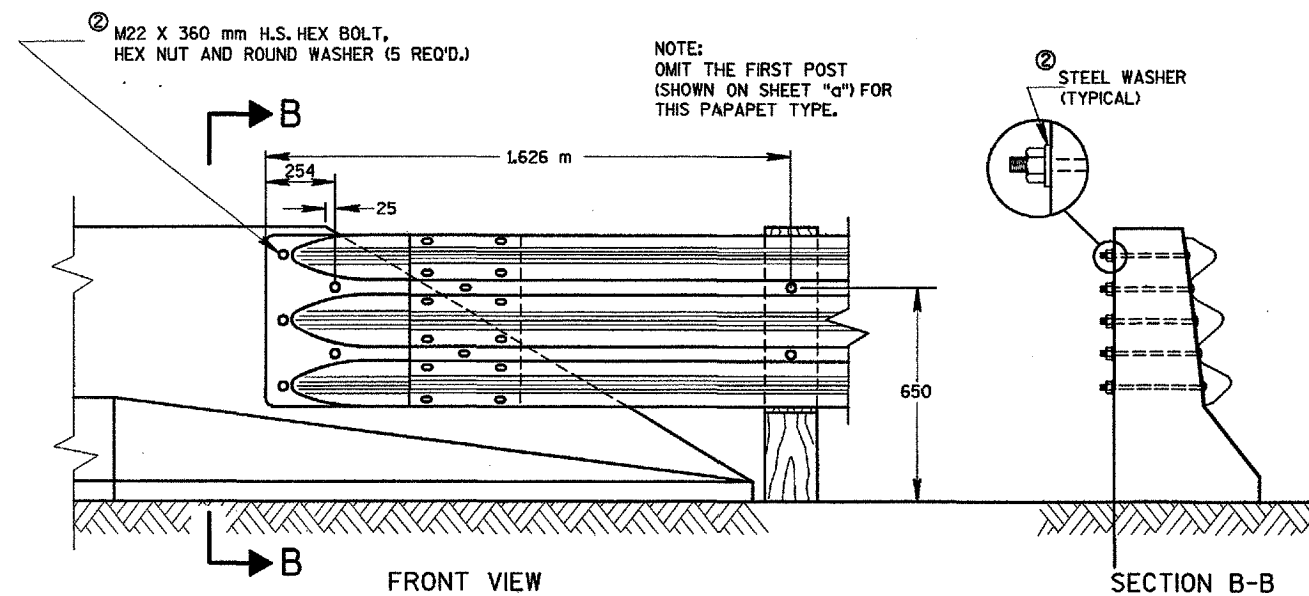
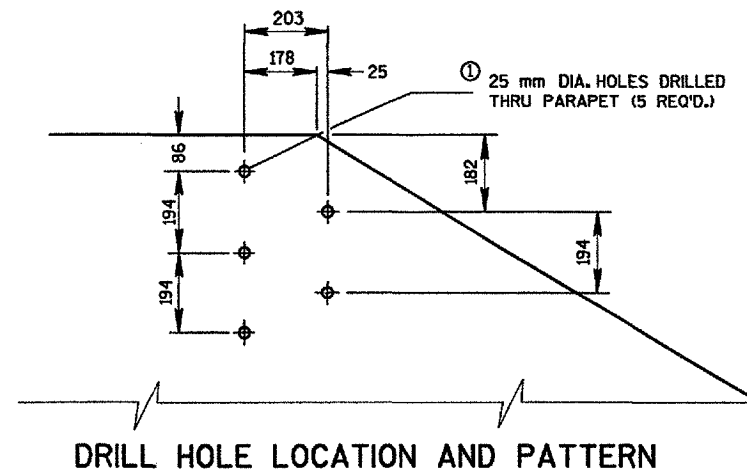
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M

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W BEAM CONNECTION TO
PARAPETS WITH SLOPED ENDS
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)



THRIE BEAM CONNECTION TO BRIDGE
PARAPETS WITH SLOPED ENDS

GENERAL NOTES

THE CONNECTION DETAILS SHOWN ARE TYPICAL. THE POSITION OF THE CONNECTIONS TO EXISTING BRIDGES SHALL BE ADJUSTED WHERE NECESSARY TO FIT ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, PLATES, NUTS AND WASHERS SHALL CONFORM TO THE REQUIREMENTS OF ASTM SPECIFICATION A 325 M, AND BE GALVANIZED IN ACCORDANCE WITH ASTM A 153.

- ① PAYMENT FOR DRILLING BOLT HOLES THRU THE PARAPET, AND ALL BOLTS, NUTS AND WASHERS REQUIRED SHALL BE INCLUDED IN THE ITEM STEEL THRIE BEAM STRUCTURE APPROACH.
- ② HARDENED STEEL WASHER, MIN. SIZE 56 mm O.D. X 3.4 mm REQUIRED WITH EACH BOLT AT THE BACKFACE OF PARAPET.

NOTE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

STEEL THRIE BEAM STRUCTURE
APPROACH, CONNECTION TO
SLOPED END PARAPETS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-23-99
DATE
Roy L. Harrison
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA