

LIST OF STANDARD ABBREVIATIONS

ABUT.	ABUTMENT	LT.	LEFT
AGG.	AGGREGATE	L.H.F.	LEFT-HAND FORWARD
APPROX.	APPROXIMATE	LIN.	LINEAR
A.E.W	APRON ENDWALL	LIN. FT.	LINEAR FOOT
ASPH.	ASPHALTIC	L.S.	LUMP SUM
A.D.T.	AVERAGE DAILY TRAFFIC	MAX.	MAXIMUM
AZ.	AZIMUTH	MI.	MILE
BK.	BACK	MISC.	MISCELLANEOUS
BEG.	BEGIN	N.E.	NORTH EAST
B.M.	BENCH MARK	N.W.	NORTH WEST
C/L	CENTER LINE	PAV'T	PAVEMENT
CONC.	CONCRETE	P.C.	POINT OF CURVATURE
CONST.	CONSTRUCTION	P.I.	POINT OF INTERSECTION
CO.	COUNTY	P.T.	POINT OF TANGENCY
C.T.H.	COUNTY TRUNK HIGHWAY	P.O.T.	POINT OF TANGENT
X-SEC.	CROSS SECTION	LB.	POUND
CR.	CRUSHED	P.E.	PRIVATE ENTRANCE
CFS.	CUBIC FEET/SECOND	PROJ.	PROJECT
C.Y., CU. YD.	CUBIC YARD	R.	RANGE
CULV.	CULVERT	REQ'D	REQUIRED
C.P.	CULVERT PIPE	RT.	RIGHT
D.O.T.	DEPARTMENT OF TRANSPORTATION	R.H.F.	RIGHT-HAND FORWARD
D.H.V.	DESIGN HOUR VOLUME	R/W	RIGHT OF WAY
DIA.	DIAMETER	RD.	ROAD
D.	DIRECTIONAL DISTRIBUTION	SHR.	SHRINKAGE
DISCH. OR DIS.	DISCHARGE	SL.	SLOPE
EA.	EACH	STD.	STANDARD
ELECT.	ELECTRIC	S.D.D.	STANDARD DETAIL DRAWING
EL. OR ELEV.	ELEVATION	S.T.H.	STATE TRUNK HIGHWAY
EMB.	EMBANKMENT	STA.	STATION
E.B.S.	EXCAVATION BELOW SUBGRADE	S.P.P.A.	STRUCTURAL PLATE PIPE ARCH
EXIST.	EXISTING	STRUCT.	STRUCTURE
FERT.	FERTILIZE	SURF.	SURFACE
F.E.	FIELD ENTRANCE	TEL.	TELEPHONE
FIN.	FINISHED	TN.	TOWN
FT.	FOOT	T.	TRUCKS (PERCENT OF)
F.L.	FLOW LINE	UNCL.	UNCLASSIFIED
GA.	GAUGE	U.G.	UNDERGROUND
HORIZ.	HORIZONTAL	V.	VELOCITY
CWT.	HUNDREDWEIGHT	V.C.	VERTICAL CURVE
INL.	INLET		

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP- TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE- TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 1.002 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.771 ACRES

GENERAL NOTES

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

SECTIONS AS SHOWN ON THE CROSS SECTION SHEETS INCLUDE THE THICKNESS OF TOPSOIL.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREA WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND EMATTED AS DIRECTED BY THE ENGINEER.

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD. FIELD ADJUST SILT FENCE TO FIT EXISTING CONDITIONS.

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE THE SLOPE INTERCEPTS.

THE WISCONSIN DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR AN ALUMINUM MONUMENT TO SET IN THE STRUCTURE AS DESIGNATED BY THE ENGINEER.

UTILITY CONTACTS

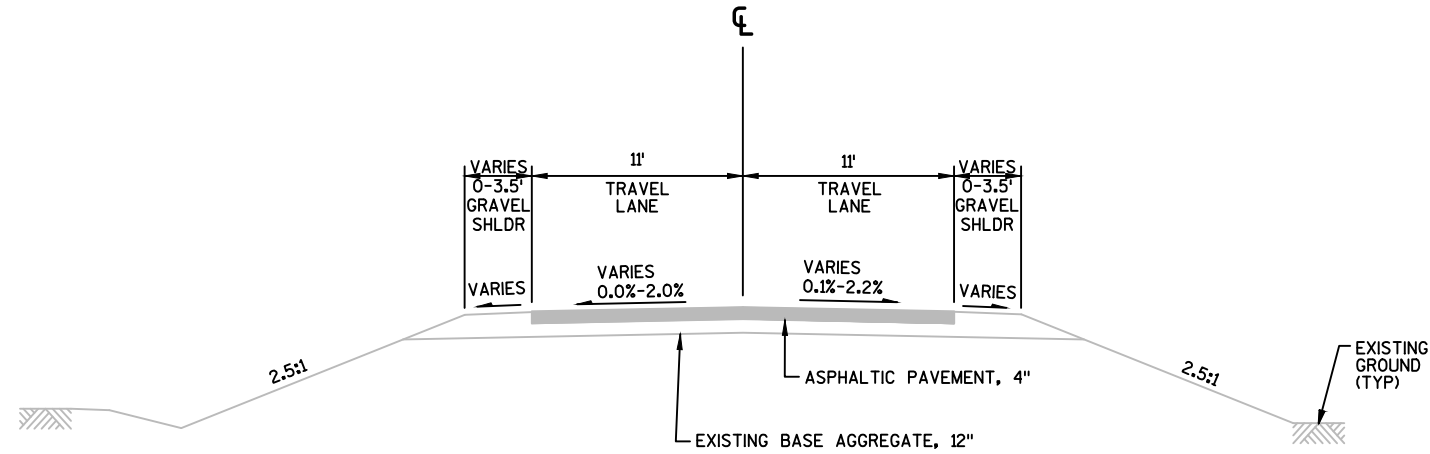
JUMP RIVER ELECTRIC COOPERATIVE
(ELECTRIC)
ATTN: SAM HOWARD
1102 WEST 9TH STREET PO BOX 99
LADYSMITH, WI 54548
PHONE: 715-532-5524
showard@jrec.com

CENTURYLINK (COMMUNICATION)
ATTN: BRIAN HUHN
425 ELLINGTON AVENUE
PO BOX 78
HAWKINS, WI 54530
PHONE: 715-532-0023
Brian.huhn@centurylink.com

DNR CONTACT

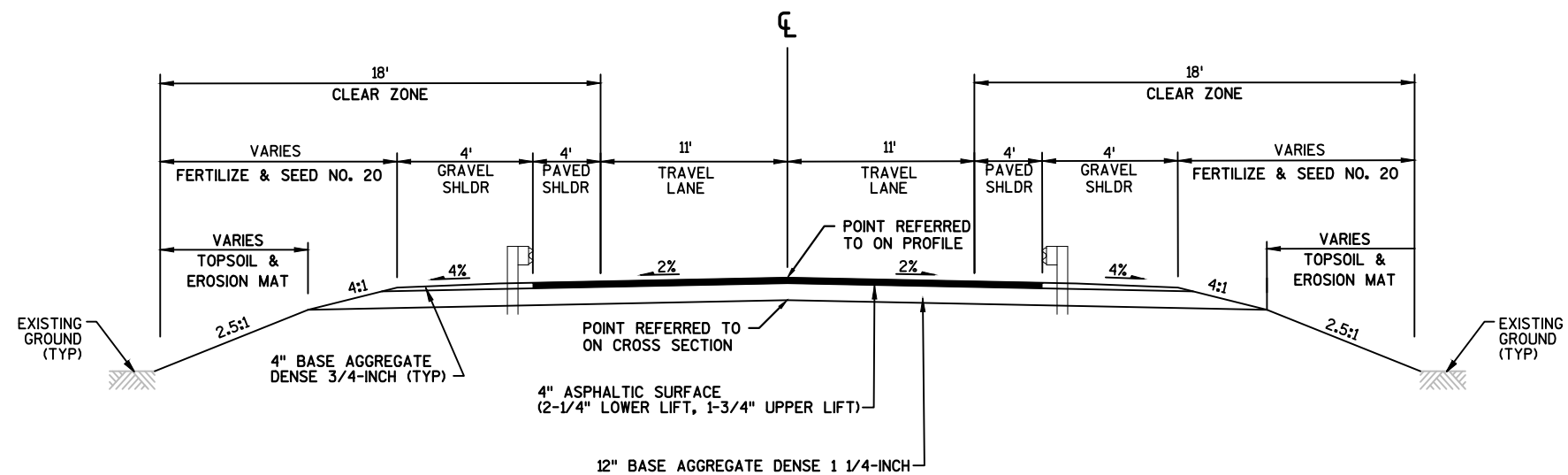
DEPARTMENT OF NATURAL RESOURCES
ATTN: LEAH NICOL
1300 WEST CLAIRMONT AVENUE
EAU CLAIRE, WI 54701
715-934-9014
leah.nicol@wisconsin.gov





TYPICAL EXISTING SECTION - CTH B OVER MIDDLE FORK MAIN CREEK

STA. 10+54.94 - 12+74.79
STA. 13+45.33 - 15+65.17



TYPICAL FINISHED SECTION - CTH B OVER MIDDLE FORK MAIN CREEK

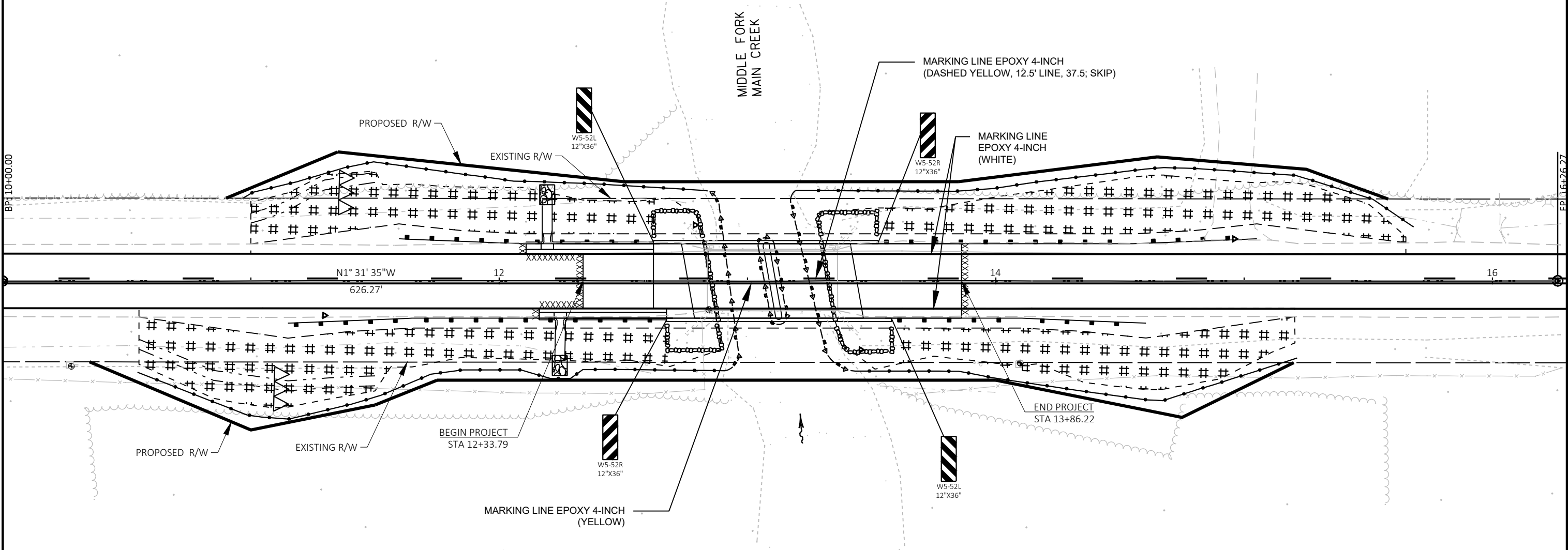
STA. 12+33.79 - 12+74.79
STA. 13+45.33 - 13+86.22



NOTE: PAVEMENT MARKING TO MEET REQUIREMENTS OF SDD "SIGNING AND MARKING FOR TWO LANE BRIDGES."

LEGEND

- ##### EROSION MAT URBAN CLASS I TYPE B
- SILT FENCE
- - - SLOPE INTERCEPT
- ←- - -→ TURBIDITY BARRIER
- △△△ TEMPORARY DITCH CHECK
- ~> SURFACE WATER FLOW
- RIP RAP HEAVY
- RIP RAP MEDIUM



Estimate Of Quantities

8793-00-72					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	4.000	4.000
0004	201.0205	Grubbing	STA	4.000	4.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 13+10	LS	1.000	1.000
0008	204.0170	Removing Fence	LF	155.000	155.000
0010	205.0100	Excavation Common	CY	341.000	341.000
0012	206.1000	Excavation for Structures Bridges (structure) 01. B-54-137	LS	1.000	1.000
0014	208.0100	Borrow	CY	882.000	882.000
0016	210.1500	Backfill Structure Type A	TON	240.000	240.000
0018	213.0100	Finishing Roadway (project) 01. 8793-00-72	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	150.000	150.000
0022	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	238.000	238.000
0024	416.1010	Concrete Surface Drains	CY	4.000	4.000
0026	455.0605	Tack Coat	GAL	23.000	23.000
0028	465.0105	Asphaltic Surface	TON	69.000	69.000
0030	502.0100	Concrete Masonry Bridges	CY	252.000	252.000
0032	502.3200	Protective Surface Treatment	SY	240.000	240.000
0034	502.3210	Pigmented Surface Sealer	SY	90.000	90.000
0036	505.0400	Bar Steel Reinforcement HS Structures	LB	5,510.000	5,510.000
0038	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	37,820.000	37,820.000
0040	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	535.000	535.000
0044	601.0588	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type TBT	LF	102.000	102.000
0046	606.0200	Riprap Medium	CY	6.000	6.000
0048	606.0300	Riprap Heavy	CY	150.000	150.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	160.000	160.000
0052	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0054	614.2300	MGS Guardrail 3	LF	150.000	150.000
0056	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0058	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0060	618.0100	Maintenance And Repair of Haul Roads (project) 01. 8793-00-72	EACH	1.000	1.000
0062	619.1000	Mobilization	EACH	1.000	1.000
0064	624.0100	Water	MGAL	4.000	4.000
0066	625.0100	Topsoil	SY	1,477.000	1,477.000
0068	628.1504	Silt Fence	LF	869.000	869.000
0070	628.1520	Silt Fence Maintenance	LF	869.000	869.000
0072	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0074	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000

Estimate Of Quantities

8793-00-72

Line	Item	Item Description	Unit	Total	Qty
0076	628.2008	Erosion Mat Urban Class I Type B	SY	1,477.000	1,477.000
0078	628.6005	Turbidity Barriers	SY	280.000	280.000
0080	628.7504	Temporary Ditch Checks	LF	8.000	8.000
0082	629.0210	Fertilizer Type B	CWT	0.930	0.930
0084	630.0120	Seeding Mixture No. 20	LB	27.000	27.000
0086	630.0500	Seed Water	MGAL	33.000	33.000
0088	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0090	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0092	638.2602	Removing Signs Type II	EACH	4.000	4.000
0094	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0096	642.5001	Field Office Type B	EACH	1.000	1.000
0098	643.0420	Traffic Control Barricades Type III	DAY	1,620.000	1,620.000
0100	643.0705	Traffic Control Warning Lights Type A	DAY	1,440.000	1,440.000
0102	643.0900	Traffic Control Signs	DAY	1,620.000	1,620.000
0104	643.5000	Traffic Control	EACH	1.000	1.000
0106	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0108	645.0120	Geotextile Type HR	SY	360.000	360.000
0110	646.1020	Marking Line Epoxy 4-Inch	LF	2,262.000	2,262.000
0112	650.4500	Construction Staking Subgrade	LF	460.000	460.000
0114	650.5000	Construction Staking Base	LF	100.000	100.000
0116	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	102.000	102.000
0118	650.6500	Construction Staking Structure Layout (structure) 01. B-54-137	LS	1.000	1.000
0120	650.9910	Construction Staking Supplemental Control (project) 01. 8793-00-72	LS	1.000	1.000
0122	650.9920	Construction Staking Slope Stakes	LF	460.000	460.000
0124	690.0150	Sawing Asphalt	LF	86.000	86.000
0126	715.0502	Incentive Strength Concrete Structures	DOL	1,512.000	1,512.000
0128	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0130	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

3

CLEARING AND GRUBBING

STATION	-	STATION	201.0105 CLEARING	201.0205 GRUBBING
10+54	-	12+84	2	2
13+36	-	15+66	2	2
PROJECT 8793-00-72 TOTAL			4	4

REMOVING FENCE

			204.0170 REMOVING FENCE
STATION	-	STATION	LF
10+72	-	11+51	80
		12+82	15
14+33	-	14+92	60
PROJECT 8793-00-72 TOTAL			155

FINISHING ROADWAY

		213.0100 FINISHING ROADWAY
PROJECT		EACH
8793-00-72		1
PROJECT 8793-00-72 TOTAL		1

3

BASE AGGREGATE DENSE

			305.0110 3/4-INCH TON	305.0120 1 1/4-INCH TON	624.0100 WATER MGAL
STATION	-	STATION	LOCATION		
10+55	-	12+34	CTH B, SHOULDERS	64	0.7
12+34	-	12+79	CTH B, MAINLINE	---	1.2
12+34	-	12+79	CTH B, SHOULDERS	9	0.1
13+41	-	13+86	CTH B, MAINLINE	---	1.2
13+41	-	13+86	CTH B, SHOULDERS	9	0.1
13+86	-	15+65	CTH B, SHOULDERS	69	0.7
PROJECT 8793-00-72 TOTAL			150	238	4

CONCRETE SURFACE DRAIN

			416.1010 CONCRETE SURFACE DRAINS
STATION	-	STATION	OFFEST CY
12+17	-	12+22	LT 2
12+22	-	12+27	RT 2
PROJECT 8793-00-72 TOTAL			4

ASPHALTIC ITEMS

				455.0605 TACK COAT	465.0105 ASPHALTIC SURFACE
STATION	-	STATION	LOCATION	GAL	TON
12+11	-	12+34	CTH B, SHOULDER PATCHING	1	1
12+34	-	12+78	CTH B, MAINLINE UPPER LAYER	---	11
12+34	-	12+78	CTH B, MAINLINE LOWER LAYER	8	14
12+34	-	12+79	CTH B, SHOULDERS UPPER LAYER	---	4
12+34	-	12+79	CTH B, SHOULDERS LOWER LAYER	3	5
13+42	-	13+86	CTH B, MAINLINE UPPER LAYER	---	11
13+42	-	13+86	CTH B, MAINLINE LOWER LAYER	8	14
13+41	-	13+86	CTH B, SHOULDERS UPPER LAYER	---	4
13+41	-	13+86	CTH B, SHOULDERS LOWER LAYER	3	5
PROJECT 8793-00-72 TOTAL				23	69

CONCRETE CURB & GUTTER

			601.0588 CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE TBT
STATION	-	STATION	OFFSET LF
12+11	-	12+62	LT 51
12+16	-	12+67	RT 51
PROJECT 8793-00-72 TOTAL			102

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED.

DIVISION	FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION (1)	SALVAGED/UNUSABLE PAVEMENT MATERIAL (3)	AVAILABLE MATERIAL (4)	UNEXPANDED FILL	EXPANDED FILL (5)	MASS ORDINATE +/- (6)	WASTE	208.0100 BORROW
			CUT (2)				FACTOR 1.25			
CTH B	10+55 to 12+75	MAINLINE, SOUTH APPROACH	160	67	93	407	509	-416	0	416
CTH B	13+10 to 15+65	MAINLINE, NORTH APPROACH	180	73	108	459	574	-466	0	466
TOTAL			341	140	201	867	1,083	-882	0	882
TOTAL COMMON EXC			341							

NOTES:

(1) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100

(2) SALVAGED/UNSUABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.

(3) SALVAGED/UNUSABLE PAVEMENT MATERIAL

(4) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSUABLE PAVEMENT MATERIAL

(5) EXPANDED FILL FACTOR = 1.25 **EXPANDED FILL = (UNEXPANDED FILL) * FILL FACTOR**

(6) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED.

GUARDRAIL

STATION - STATION		OFFSET	614.2300 MGS GUARDRAIL 3 LF	614.2500 MGS THRIE BEAM TRANSITION LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH
11+15	- 11+68	RT	---	---	1
11+68	- 12+31	RT	62.5	---	---
12+31	- 12+70	RT	---	39.4	---
11+60	- 12+13	LT	---	---	1
12+13	- 12+25	LT	12.5	---	---
12+25	- 12+65	LT	---	39.4	---
13+55	- 13+95	RT	---	39.4	---
13+95	- 14+07	RT	12.5	---	---
14+07	- 14+60	RT	---	---	1
13+50	- 13+90	LT	---	39.4	---
13+90	- 14+52	LT	62.5	---	---
14+52	- 15+05	LT	---	---	1
PROJECT 8793-00-72 TOTAL			150	157.6	4

RIPRAP

STATION - STATION		OFFSET	606.0200 RIPRAP MEDIUM CY	645.0120 GEOTEXTILE TYPE HR SY
12+16	- 12+22	LT	3	10
12+22	- 12+27	RT	3	10
PROJECT 8793-00-72 TOTAL			6	20

MAINTENANCE AND REPAIR OF HAUL ROADS (CATEGORY 0030)

PROJECT		618.0100 MAINTENANCE AND REPAIR OF HAUL ROADS EACH
8793-00-72		1
PROJECT 8793-00-72 TOTAL		1

MOBILIZATION

PROJECT	619.1000 MOBILIZATION EACH
8793-00-72	1
PROJECT 8793-00-72 TOTAL	1

EROSION CONTROL MOBILIZATION

PROJECT		628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATION EMERGENCY EROSION CONTROL EACH
8793-00-72		3	2
PROJECT 8793-00-72 TOTAL		3	2

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED.

LANDSCAPING

			625.0100 TOPSOIL	628.2008 EROSION MAT URBAN CLASS I TYPE B	629.0210 FERTILIZER TYPE B	630.0120 SEEDING MIXTURE NO. 20	630.0500 SEED WATER
STATION	-	STATION	SY	SY	CWT	LB	MGAL
10+55	-	12+68	457	457	0.29	8.3	10.3
11+00	-	12+62	319	319	0.20	5.8	7.2
13+52	-	15+65	390	390	0.25	7.1	8.8
13+58	-	15+20	311	311	0.20	5.6	7.0
PROJECT 8793-00-72 TOTAL			1,477	1,477	0.93	27	33

EROSION CONTROL

			628.1504 SILT FENCE	628.1520 SILT FENCE MAINTENANCE	628.6005 TURBIDITY BARRIERS	628.7504 TEMPORARY DITCH CHECKS
STATION	-	STATION	LF	LF	SY	LF
10+54	-	12+91	245	245	---	---
10+97	-	12+82	189	189	---	---
	-	11+11	---	---	---	4
	-	11+38	---	---	---	4
12+82	-	12+97	---	---	92	---
13+04	-	13+16	---	---	92	---
13+17	-	13+45	---	---	96	---
13+19	-	15+68	255	255	---	---
13+45	-	15+21	180	180	---	---
PROJECT 8793-00-72 TOTAL			869	869	280	8

PERMANENT SIGNING

			634.0612 POSTS WOOD 4X6-INCH 12-FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
STATION	OFFSET	SIGN CODE				
12+62	LT	W5-52L	1	3	---	---
12+67	RT	W5-52R	1	3	---	---
12+85	LT	W5-52L	---	---	1	1
12+85	RT	W5-52R	---	---	1	1
13+35	LT	W5-52R	---	---	1	1
13+35	RT	W5-52L	---	---	1	1
13+53	LT	W5-52R	1	3	---	---
13+58	RT	W5-52L	1	3	---	---
PROJECT 8793-00-72 TOTAL			4	12	4	4

FIELD OFFICE

		642.5001 TYPE B EACH
PROJECT		
8793-00-72		1
PROJECT 8793-00-72 TOTAL		1

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED.

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TRAFFIC CONTROL

		643.0420		643.0705		643.0900	
		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL	
		BARRICADES		WARNING LIGHTS		SIGNS	
		TYPE III		TYPE A			
LOCATION	DAYS IN SERVICE	NO.	DAY	NO.	DAY	NO.	DAY
8793-00-72	90	18	1,620	16	1,440	18	1,620
PROJECT 8793-00-72 TOTAL			1,620		1,440		1,620

CONSTRUCTION STAKING

		650.4500		650.5000		650.5500		650.6500		650.9910		650.9920	
		CONSTRUCTION		CONSTRUCTION		CONSTRUCTION		CONSTRUCTION		CONSTRUCTION		CONSTRUCTION	
		STAKING		STAKING		STAKING		STAKING		STAKING		STAKING	
		SUBGRADE		BASE		CURB GUTTER		STRUCTURE LAYOUT		SUPPLEMENTAL		SLOPE	
						& GUTTER		B-54-0137		CONTROL		STAKES	
		(CATEGORY 0020)								8793-00-72			
STATION	-	STATION	LF		LF	LF		LS		LS		LF	
10+54	-	12+34	180		---	---		---		---		180	
12+11	-	12+62	---		---	51		---		---		---	
12+16	-	12+67	---		---	51		---		---		---	
12+34	-	12+84	50		50	---		---		---		50	
13+36	-	13+86	50		50	---		---		---		50	
13+86	-	15+66	180		---	---		---		---		180	
8793-00-72			---		---	---		1		1		---	
PROJECT 8793-00-72 TOTAL			460		100	102		1		1		460	

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TRAFFIC CONTROL

		643.5000
		TRAFFIC
		CONTROL
		EACH
PROJECT		
8793-00-72		1
PROJECT 8793-00-72 TOTAL		1

PAVEMENT MARKING ITEMS

				646.1020	
				MARKING	
				LINE	
				EPOXY	
				4-INCH	
				YELLOW WHITE	
STATION	-	STATION	TYPE	LF	
9+62	-	16+58	EDGE LINE (SOLID)	---	1,392
9+62	-	16+58	CENTER LINE (DASHED/SOLID)	870	---
PROJECT 8793-00-72 TOTAL				2,262	

SAWING ASPHALT

				690.0150
				SAWING
				ASPHALT
STATION	-	STATION	LOCATION	LF
12+11	-	12+34	CTH B	63
		13+86	CTH B	23
PROJECT 8793-00-72 TOTAL				86

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED.

BENCH MARKS			
NO.	STATION/OFFSET	DESCRIPTION	ELEV.
1	10+28, 34' RT	60D NAIL IN EAST FACE OF PP #5.9	1220.76
2	12+84, 12' RT	CHISELED SQUARE IN SE CORNER OF BRIDGE DECK	1221.82
3	14+10, 33' RT	60D NAIL IN WEST FACE PP #5.8	1218.83

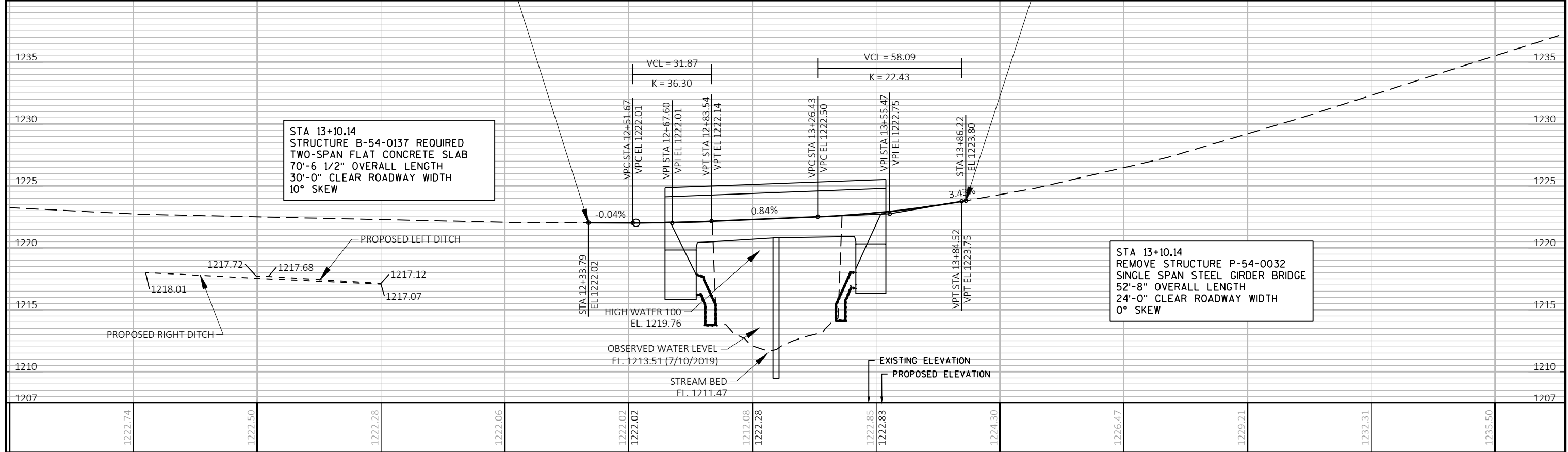
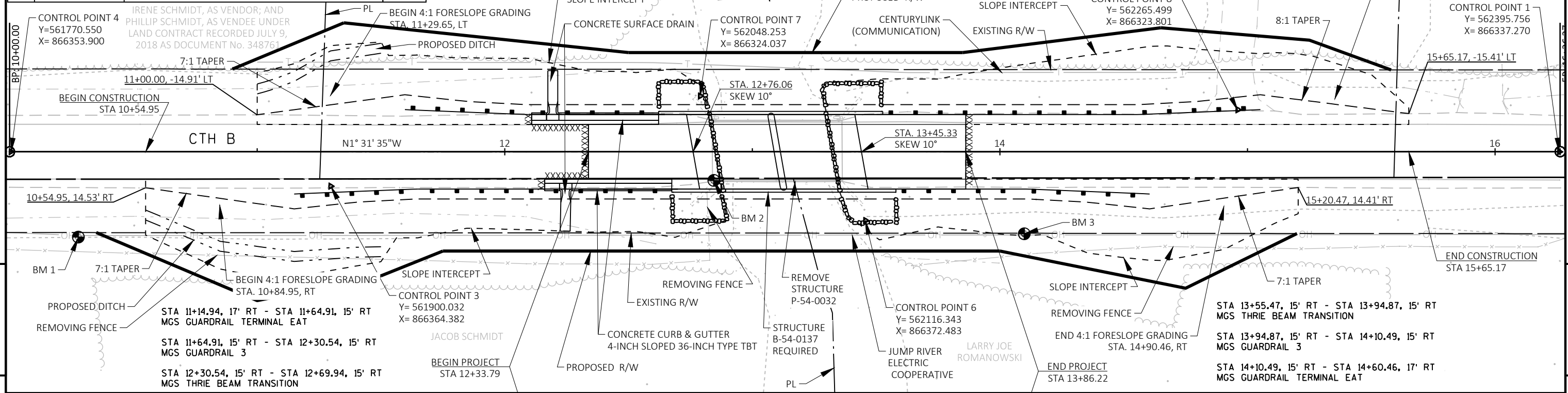
STA 11+59.65, 17' LT - STA 12+09.61, 15' LT
MCS GUARDRAIL TERMINAL EAT.
STA 12+09.61, 15' LT - STA 12+25.25, 15' LT
MCS GUARDRAIL 3
STA 12+25.25, 15' LT - STA 12+64.65, 15' LT
MCS THRE BEAM TRANSITION

STA 13+50.18, 15' LT - STA 13+89.58, 15' LT
MGS THRIE BEAM TRANSITION

STA 13+89.58, 15' LT - STA 14+55.22, 15' LT
MGS GUARDRAIL 3

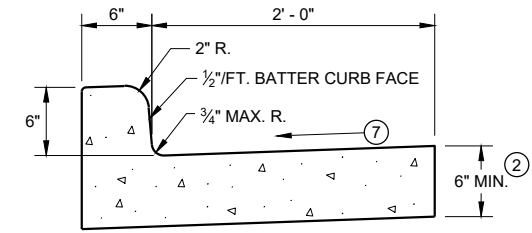
STA 14+55.22, 15' LT - STA 15+05.18, 17' LT
MGS GUARDRAIL TERMINAL EAT

IRENE SCHMIDT, AS VENDOR;
AND PHILLIP SCHMIDT, AS
VENDEE UNDER LAND
CONTRACT RECORDED JULY 9,
2018 AS DOCUMENT No. 348761

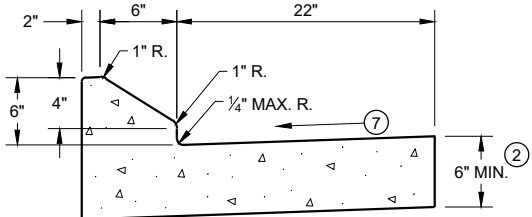


Standard Detail Drawing List

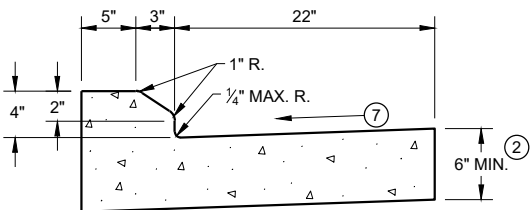
08D01-21A	CONCRETE CURB & GUTTER
08D02-07A	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-07B	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D02-07C	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



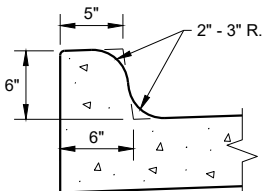
TYPES A^① & D



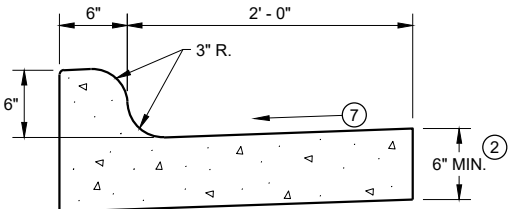
6" SLOPED CURB TYPES G^① & J



4" SLOPED CURB TYPES G^① & J

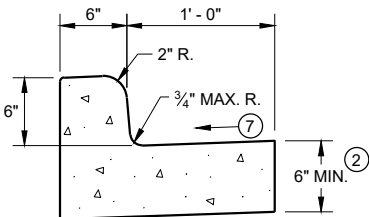


TYPES K^① & L
(OPTIONAL CURB SHAPE)



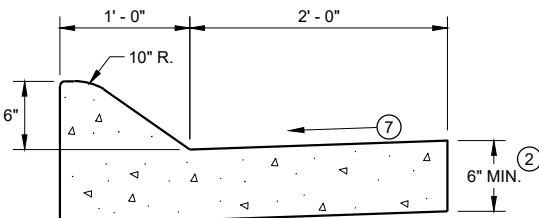
TYPES K^① & L

CONCRETE CURB AND GUTTER 30"

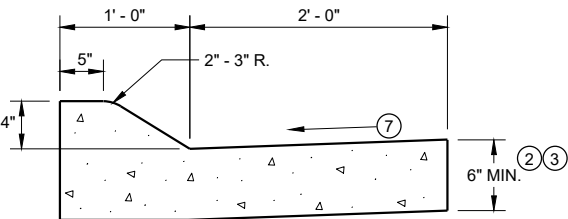


TYPES A^① & D

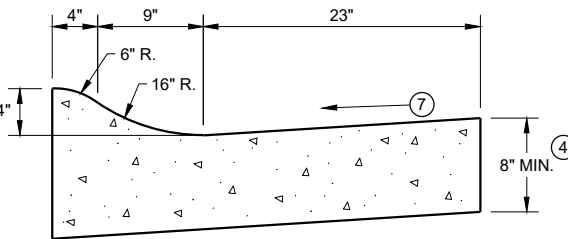
CONCRETE CURB AND GUTTER 18"



6" SLOPED CURB TYPES A^① & D



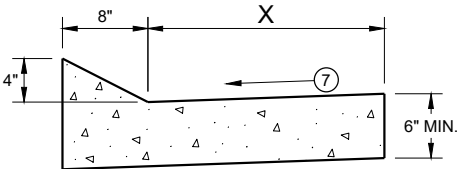
4" SLOPED CURB TYPES A^① & D



4" SLOPED CURB TYPES R^① & T^⑤

CONCRETE CURB AND GUTTER 36"

TBT & TBTT	X
30"	22"
36"	28"

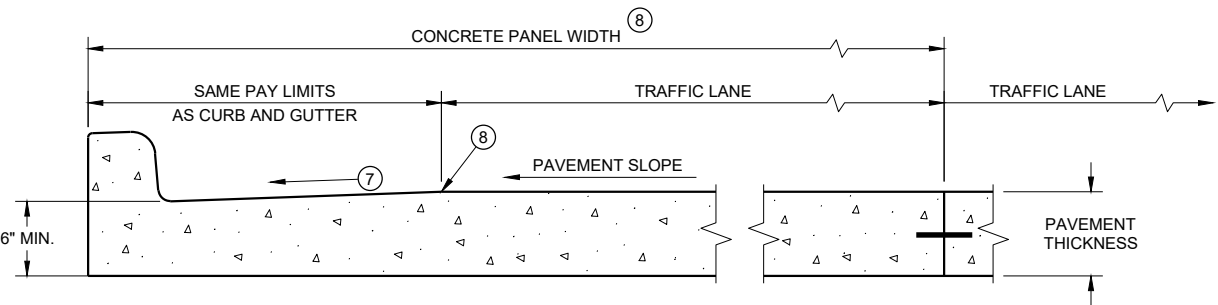


TYPES TBT & TBTT^①

CONCRETE CURB AND GUTTER

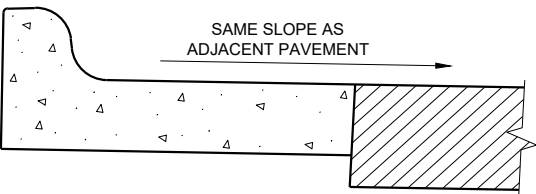
PAVEMENT THICKNESS
AND MAXIMUM CONCRETE
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'



PARTIAL SECTION OF PAVEMENT *
WITH INTEGRAL CURB AND GUTTER

* BIKE LANE IS NOT SHOWN



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB AND GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB AND GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2' - 0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTERS TYPES A, G, K, R, AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.

CONCRETE CURB AND GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

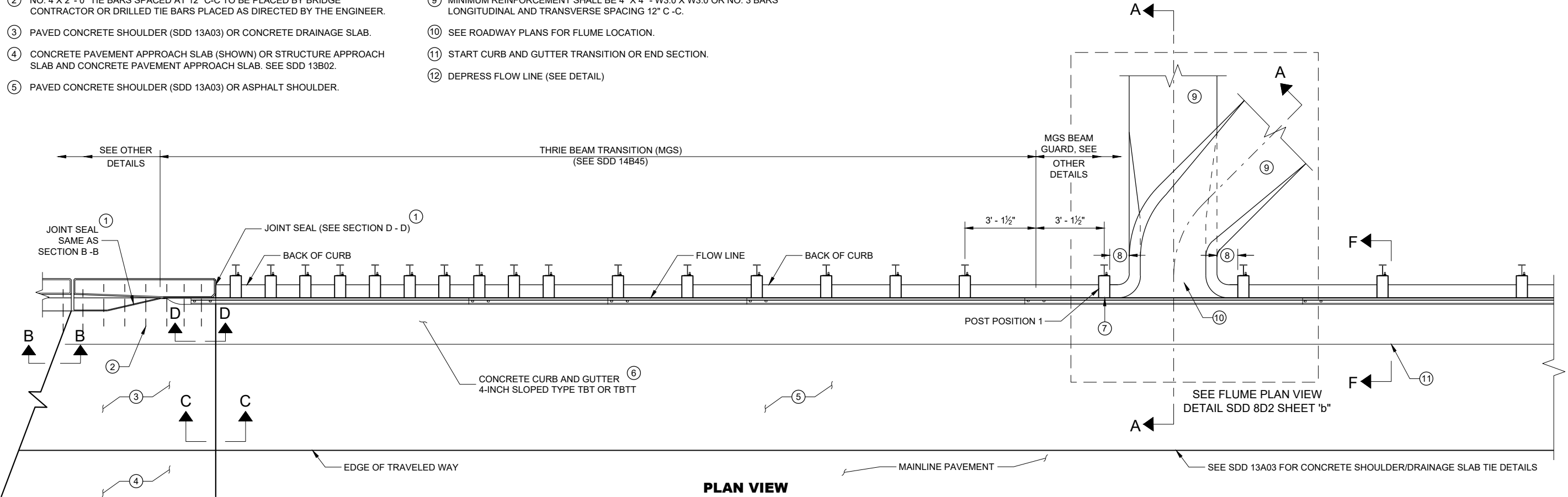
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

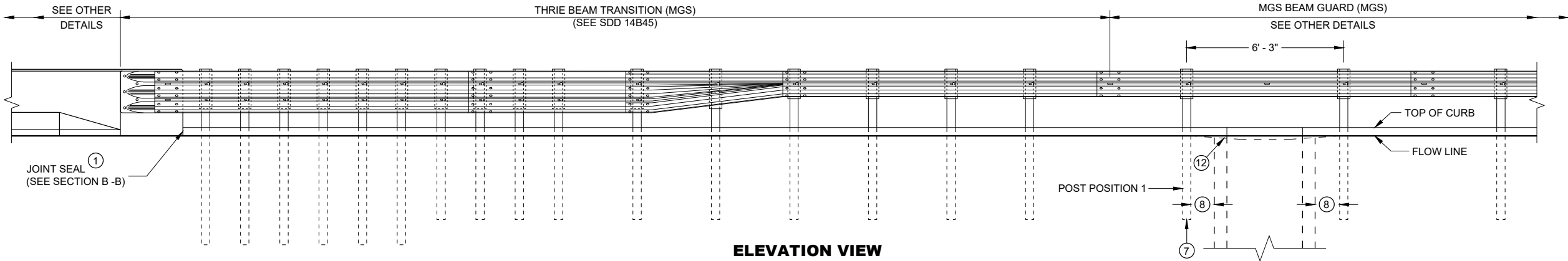
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- 1 USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- 2 NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- 3 PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- 4 CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02.
- 5 PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.

- 6 CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- 7 PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- 8 CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- 9 MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- 10 SEE ROADWAY PLANS FOR FLUME LOCATION.
- 11 START CURB AND GUTTER TRANSITION OR END SECTION.
- 12 DEPRESS FLOW LINE (SEE DETAIL)



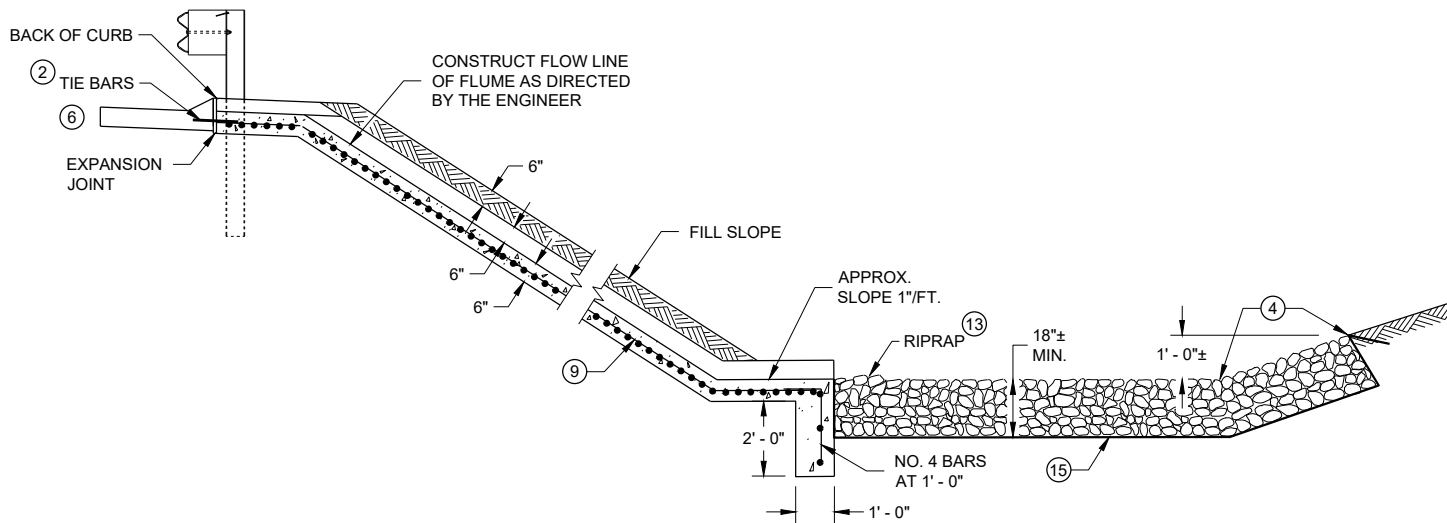
PLAN VIEW



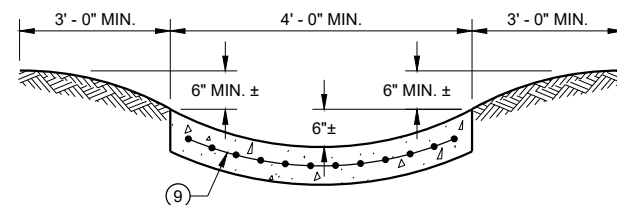
ELEVATION VIEW

CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES

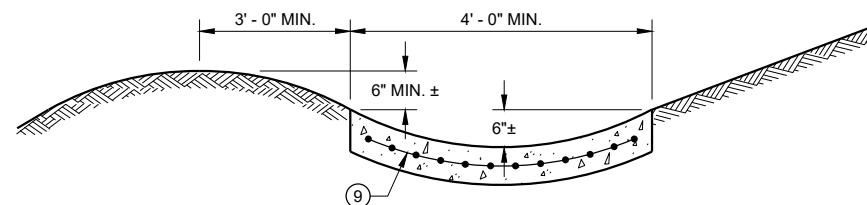
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



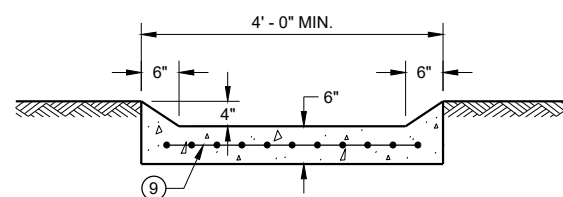
SECTION A - A



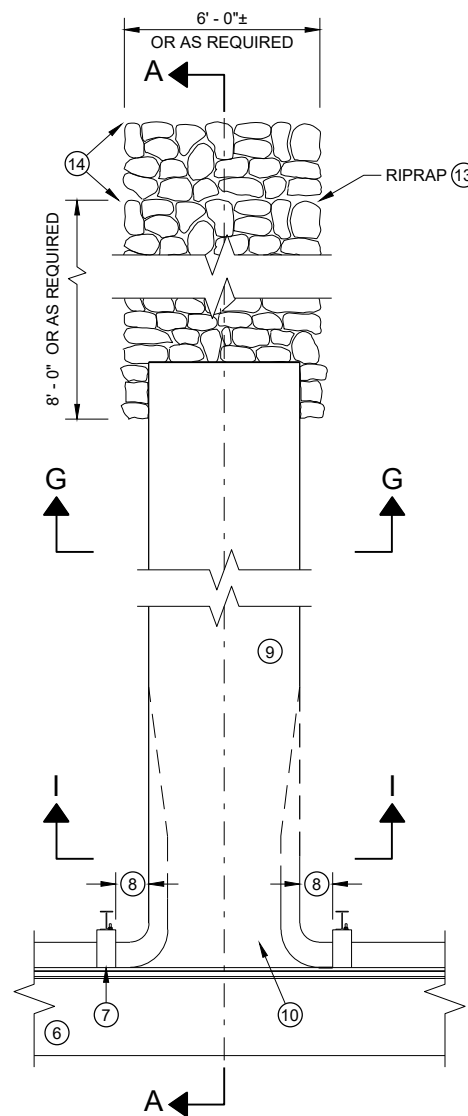
SECTION G - G



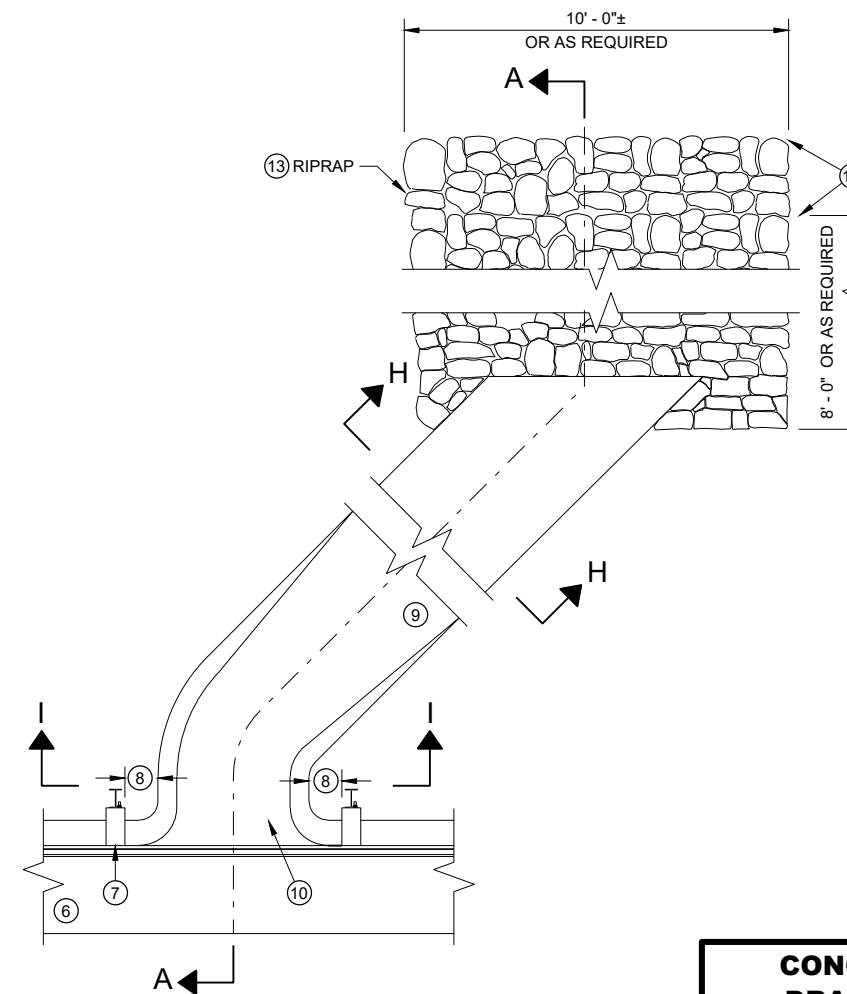
SECTION H - H



SECTION I - I



PLAN VIEW
PERPENDICULAR FLUME



PLAN VIEW
SKEWED FLUME

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

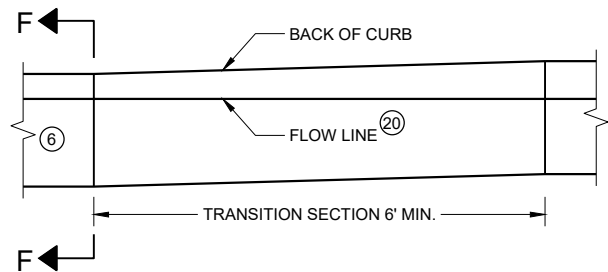
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
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- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBT. USE TYPE TBT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.

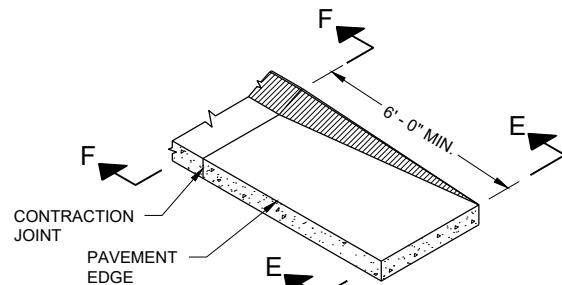
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C - C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH AS REQUIRED.
- ⑮ GEOTEXTILE FABRIC TYPE HR.

**CONCRETE SURFACE
DRAINS FLUME TYPE
AT STRUCTURES**

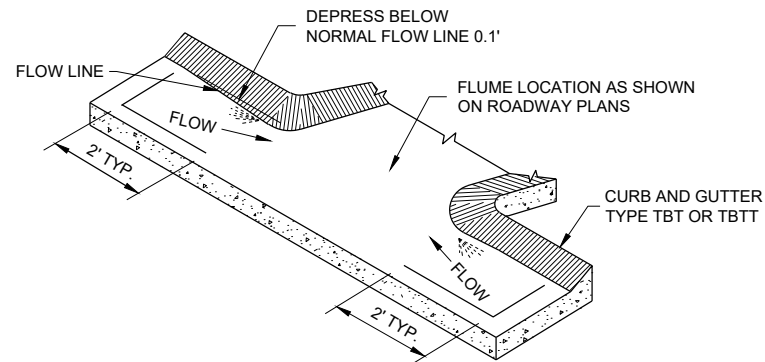
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



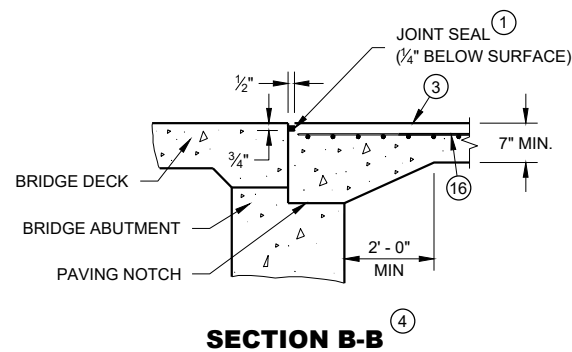
**CURB AND GUTTER TRANSITION SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



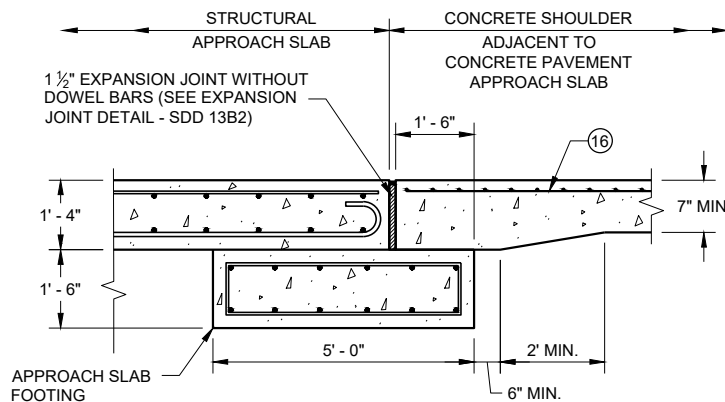
**CURB AND GUTTER END SECTION
CONCRETE CURB AND GUTTER 4-INCH SLOPED
36 INCH TYPE TBT OR TBTT**



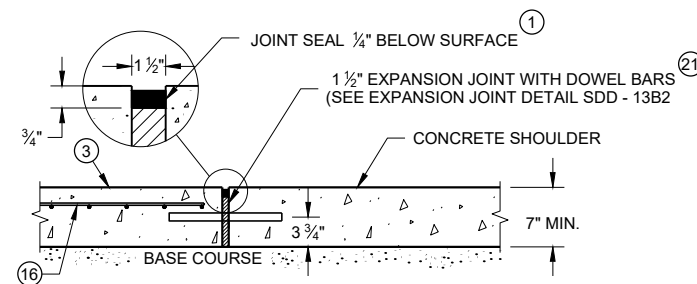
**CURB AND GUTTER FLOW LINE DEPRESSION
AT FLUMES CONCRETE CURB AND GUTTER
4-INCH SLOPED 36 INCH TYPE TBT OR TBTT**



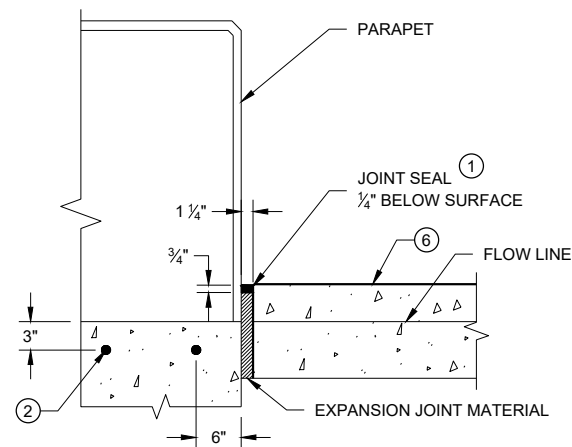
SECTION B-B



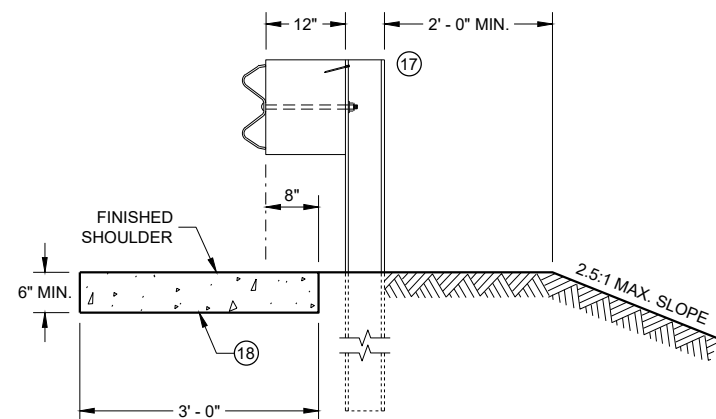
**SECTION C - C
JOINT DETAIL FOR BRIDGE WITH STRUCTURAL
APPROACH SLAB AND CONCRETE APPROACH SLAB**



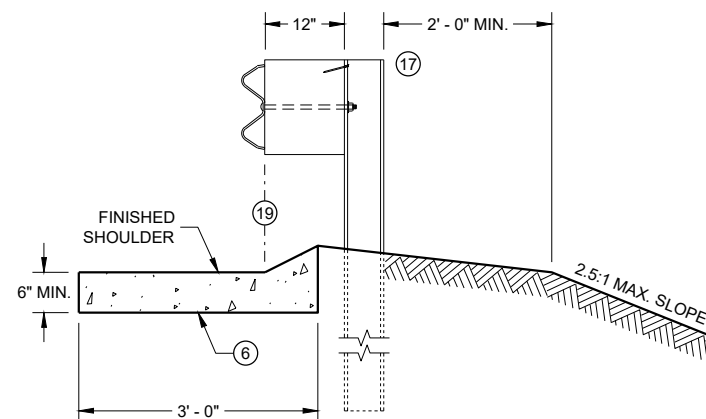
**SECTION C - C
JOINT DETAIL FOR BRIDGE APPROACH
WITH CONCRETE SHOULDERS**



SECTION D - D



SECTION E - E



SECTION F - F

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

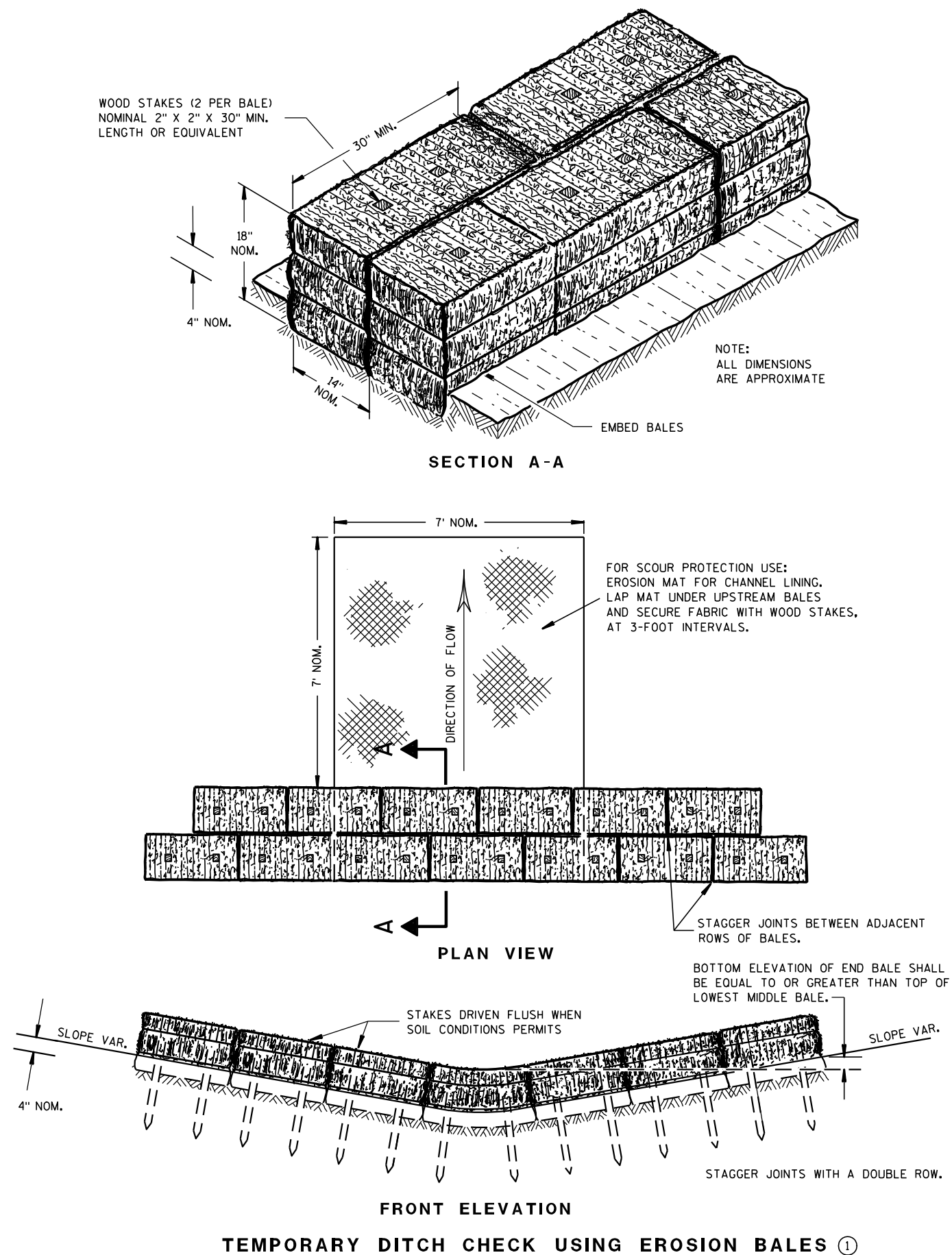
ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ② NO. 4 X 2' - 0" TIE BARS SPACED AT 12" C-C TO BE PLACED BY BRIDGE CONTRACTOR OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PAVED CONCRETE SHOULDER (SDD 13A03) OR CONCRETE DRAINAGE SLAB.
- ④ CONCRETE PAVEMENT APPROACH SLAB (SHOWN) OR STRUCTURE APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB. SEE SDD 13B02 AND STRUCTURE PLANS.
- ⑤ PAVED CONCRETE SHOULDER (SDD 13A03) OR ASPHALT SHOULDER.
- ⑥ CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE TBT OR TBTT. USE TYPE TBTT CURB WITH NO. 4 X 2' - 0" TIE BARS SPACED AT 3' - 0" C-C ONLY WHEN ADJACENT TO CONCRETE PAVEMENTS.
- ⑦ PLACE FLUME BEFORE MSG THRIE BEAM TRANSITION POST 1 (SEE SDD 14B45)
- ⑧ CENTER FLUME BETWEEN POSTS. 6-INCH MINIMUM SEPARATION FROM OUTSIDE EDGE OF FLUME TO POSTS.
- ⑨ MINIMUM REINFORCEMENT SHALL BE 4" X 4" - W3.0 X W3.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C - C.
- ⑩ SEE ROADWAY PLANS FOR FLUME LOCATION.
- ⑪ START CURB AND GUTTER TRANSITION OR END SECTION.
- ⑫ DEPRESS FLOW LINE (SEE DETAIL)
- ⑬ MEDIUM RIPRAP UNLESS OTHERWISE SPECIFIED.
- ⑭ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑮ GEOTEXTILE FABRIC TYPE HR.
- ⑯ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C - C.
- ⑰ MSG THRIE BEAM TRANSITION POST 1. SEE SDD 14B45 FOR ADDITIONAL CONSTRUCTION DETAILS AND ACCEPTABLE MATERIALS.
- ⑱ MAINTAIN WIDTH, THICKNESS AND CROSS SLOPE OF ADJACENT TYPE TBT OR TBTT CURB. SEE NOTE 6 FOR TIE BAR SPACING.
- ⑲ ALIGN FACE OF POST BLOCK WITH FLOW LINE.
- ⑳ MAINTAIN FLOW LINE AT EDGE OF PAVEMENT/FACE OF BEAM GUARD AS APPLICABLE.
- ㉑ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING HMA PAVEMENTS.

CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

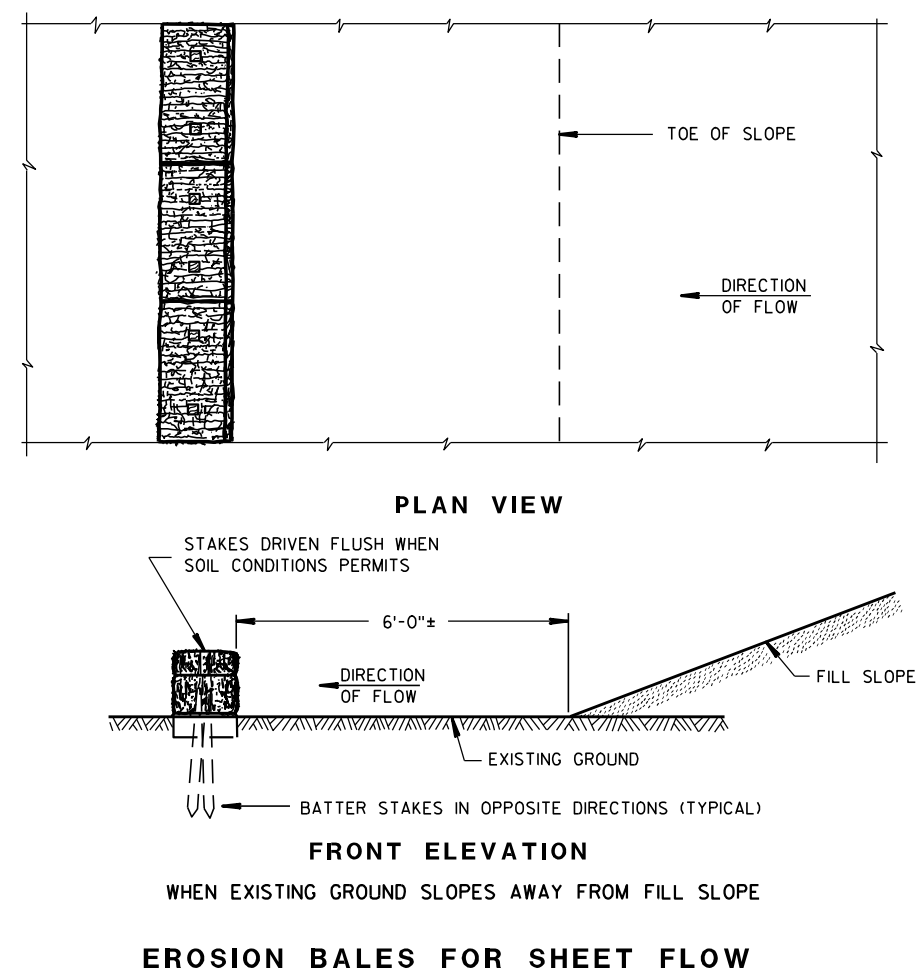
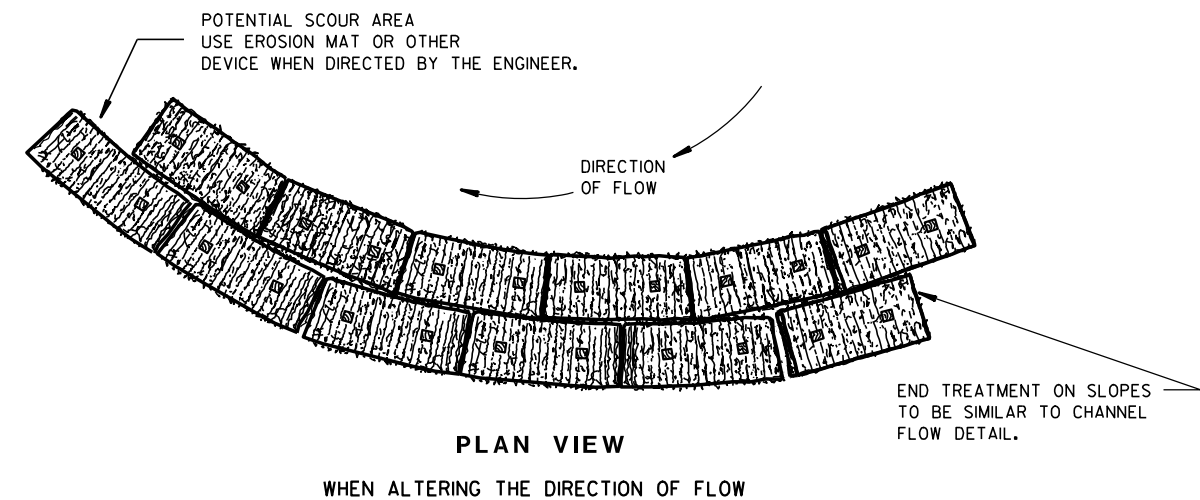
APPROVED
February 2020 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

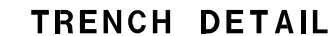
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DATE

FHWA

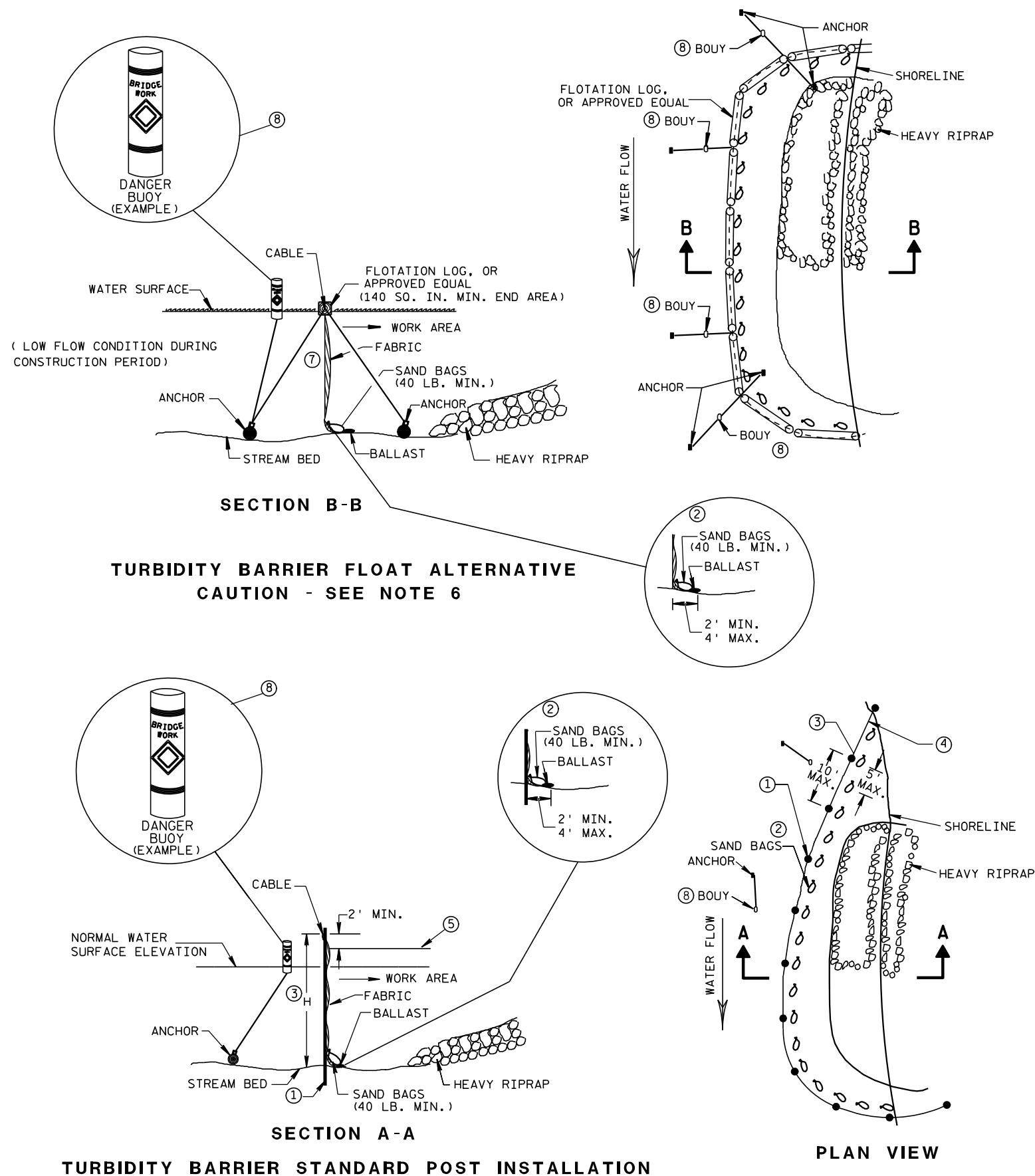
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p style="text-align: center;">SILT FENCE</p>	
<p style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED</p> <p><u>4-29-05</u></p> <p><u>DATE</u></p>	<p><u>/S/ Beth Canestra</u></p> <p>CHIEF ROADWAY DEVELOPMENT ENGINEER</p>

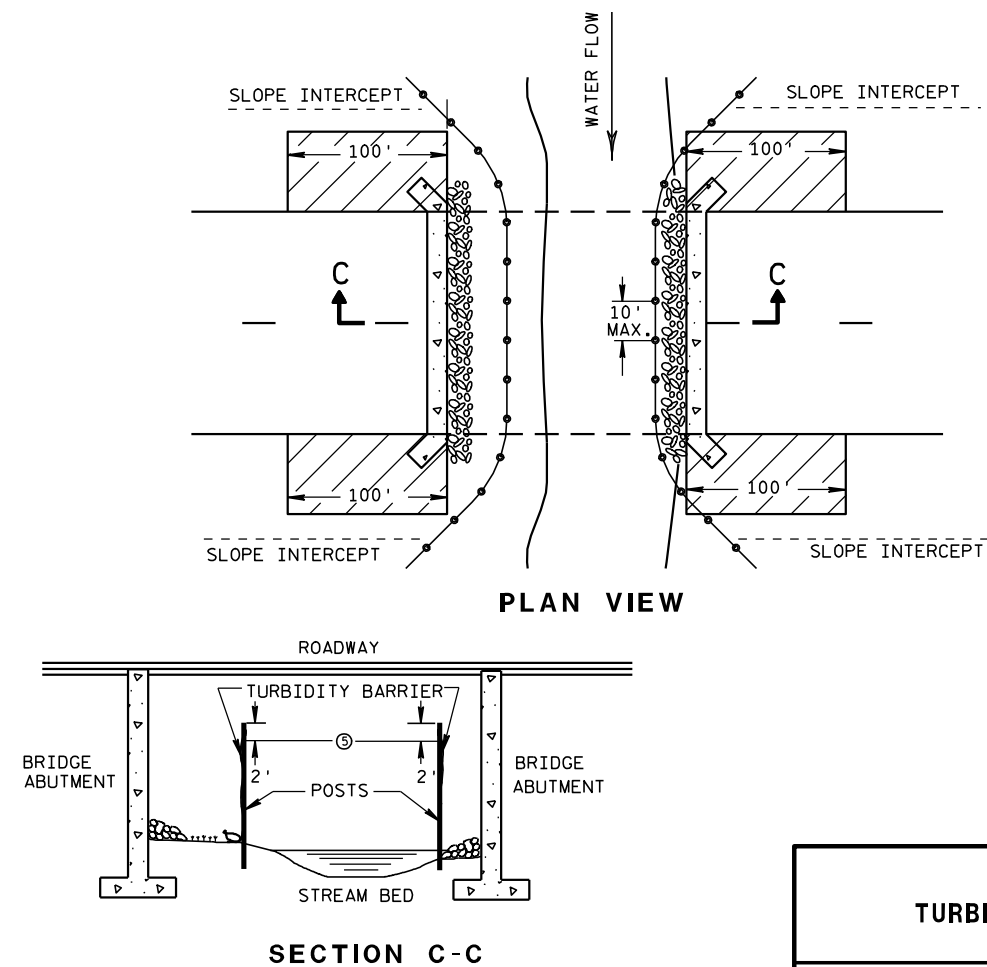


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

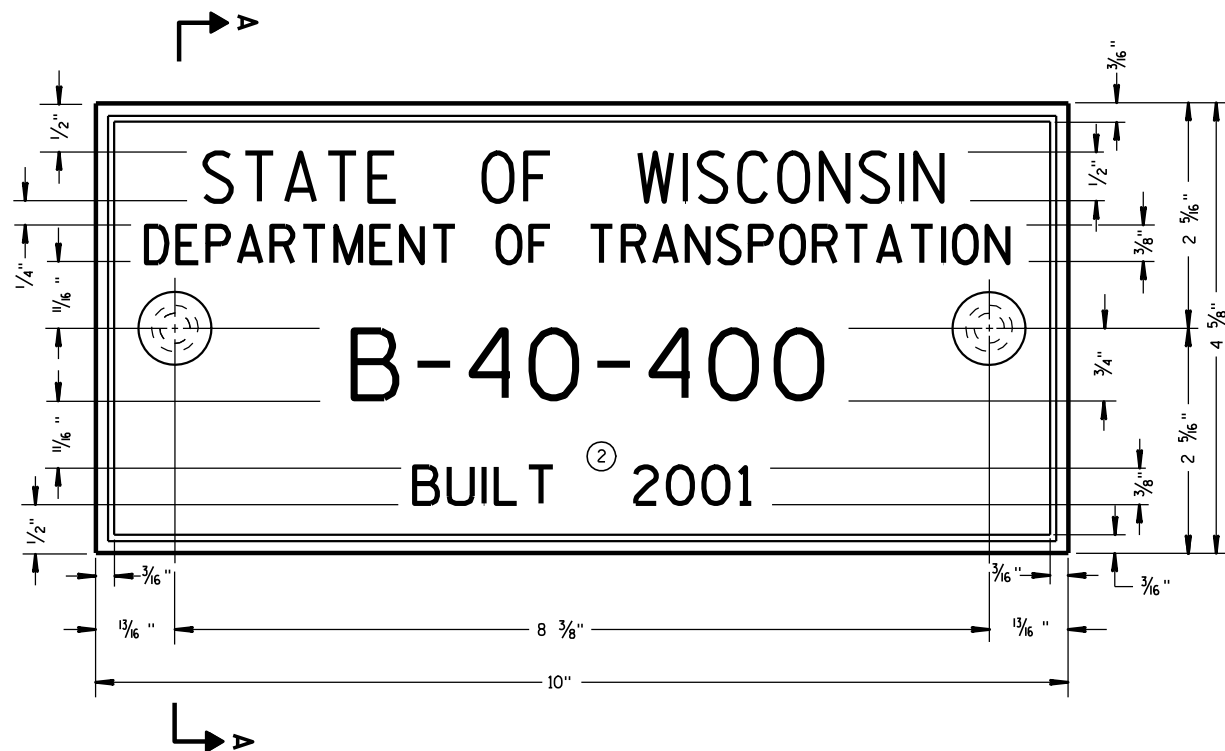
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

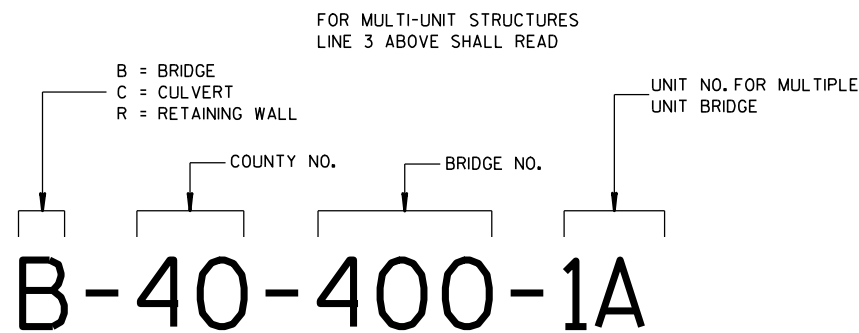
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



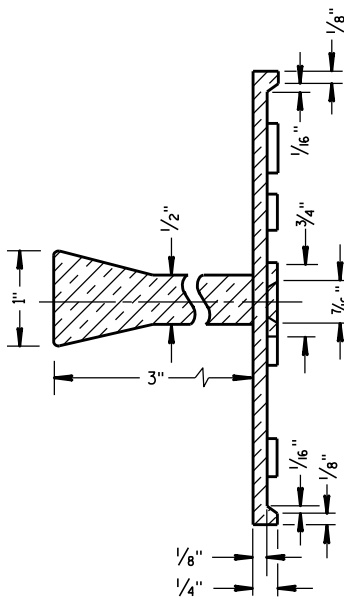
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

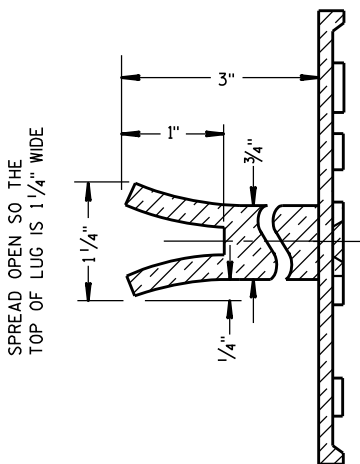
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

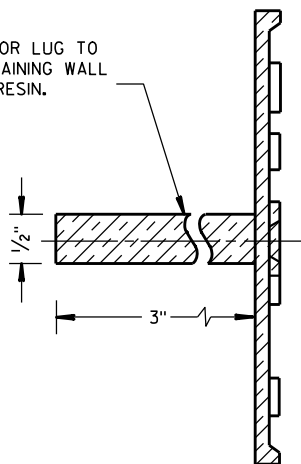


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



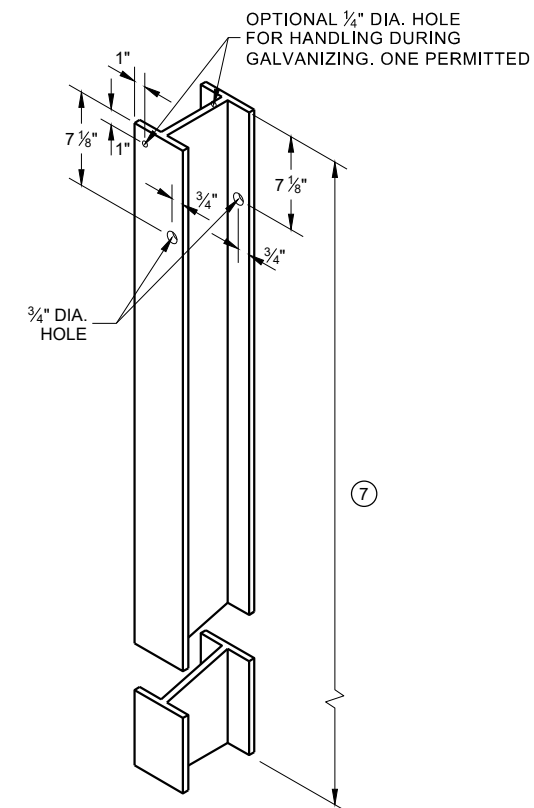
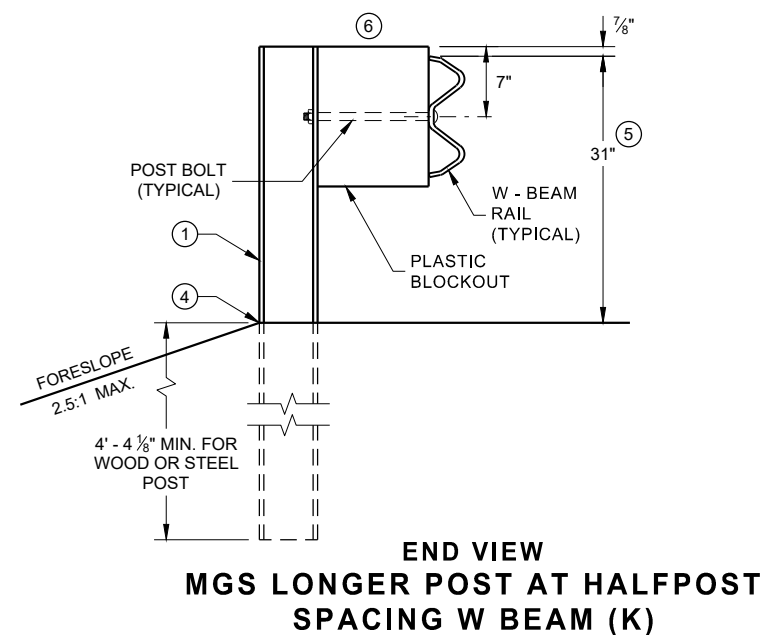
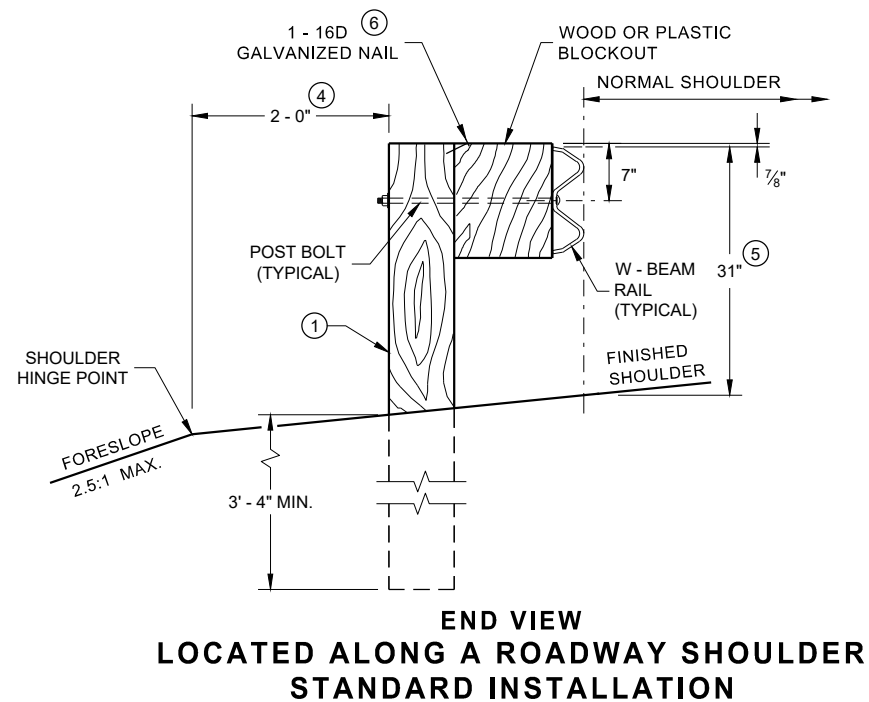
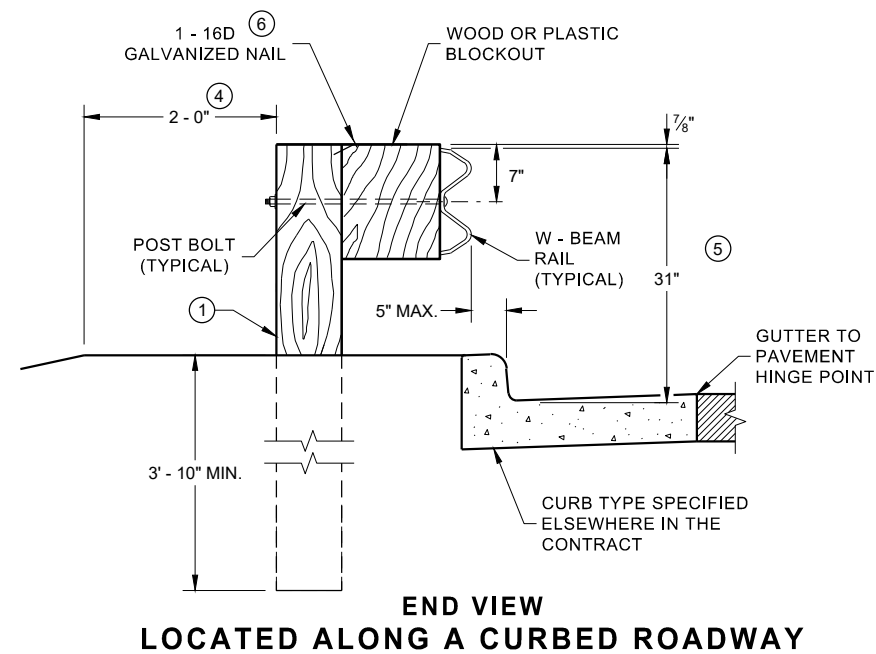
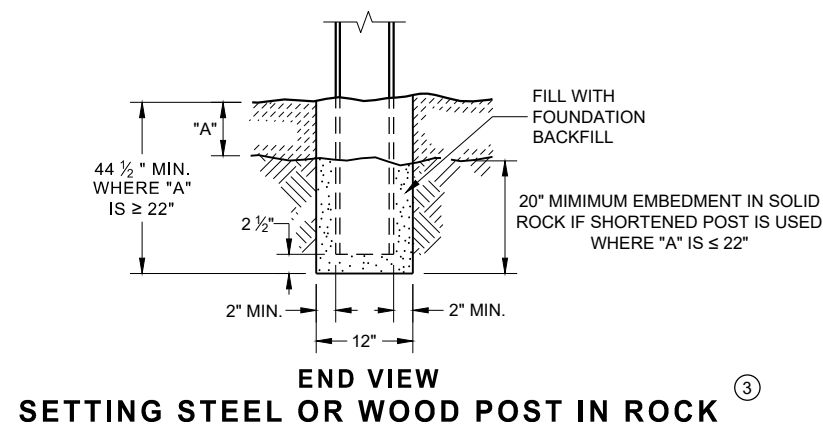
ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

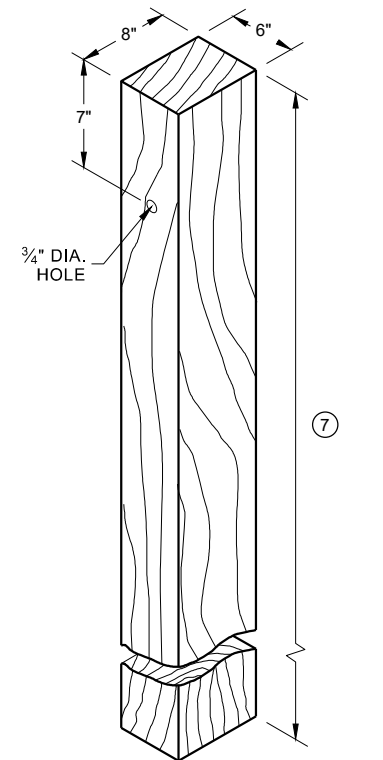
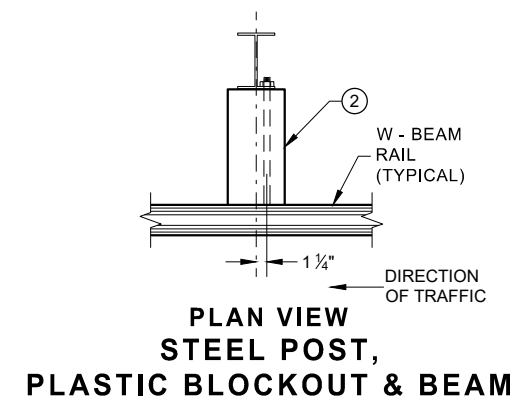
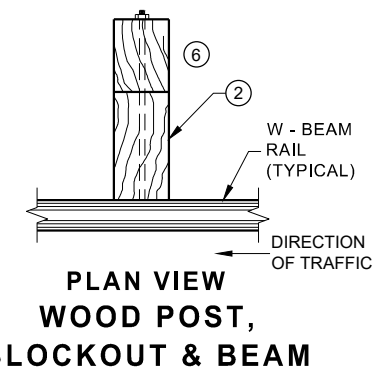
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/26/10
DATE
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA

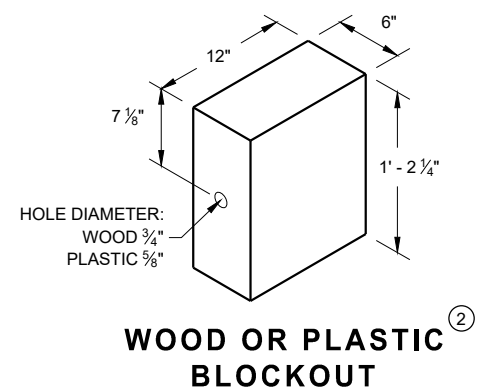
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

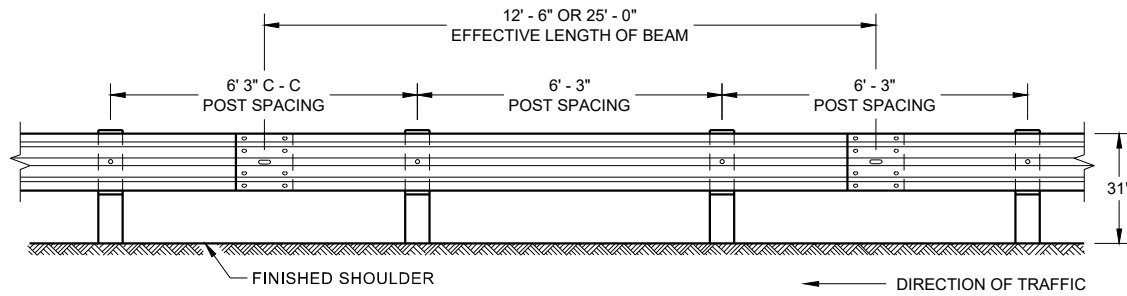


**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**

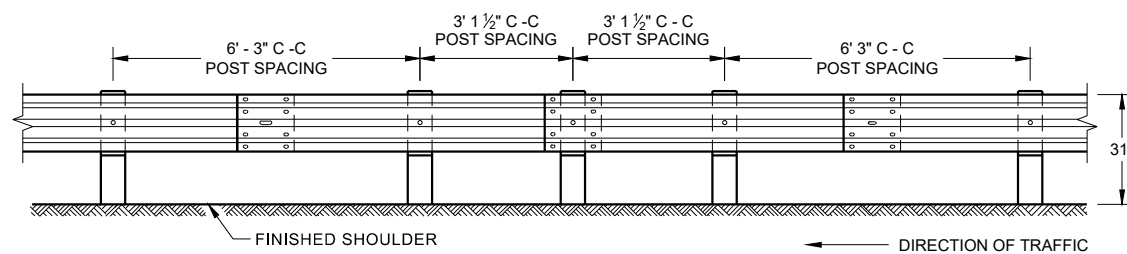


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

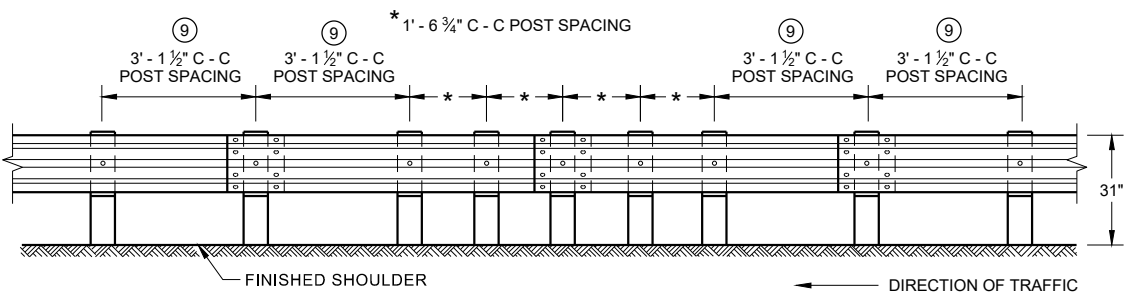




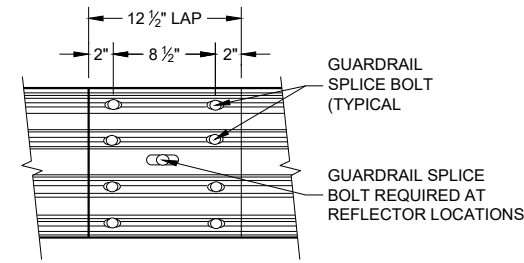
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



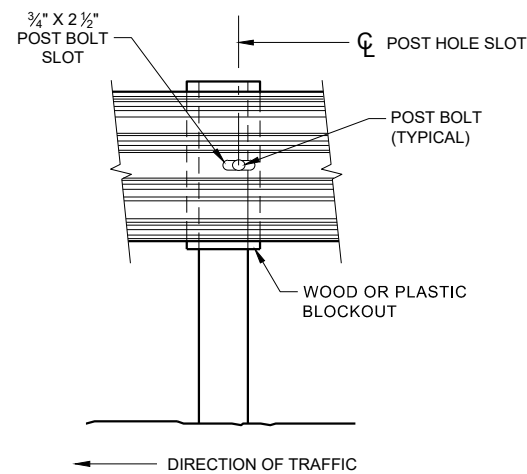
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



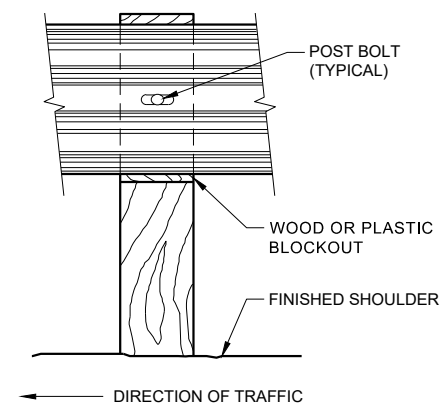
**FRONT VIEW
QUARTER POST SPACING (QS)**



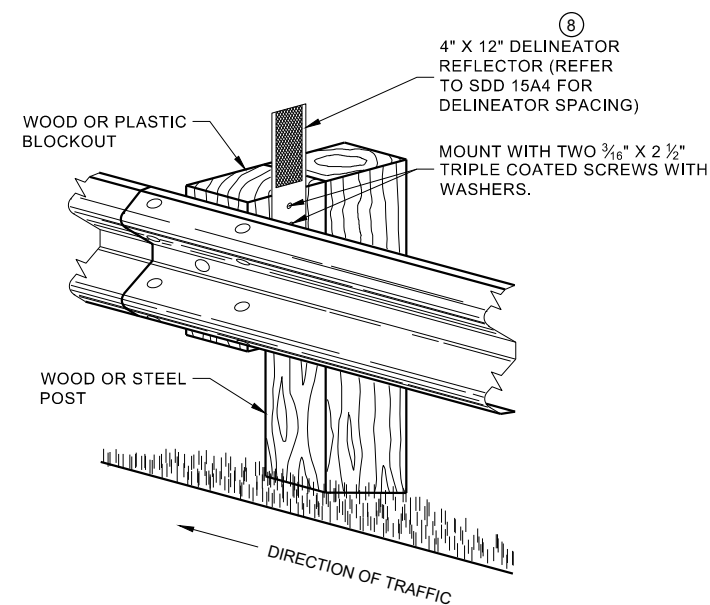
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



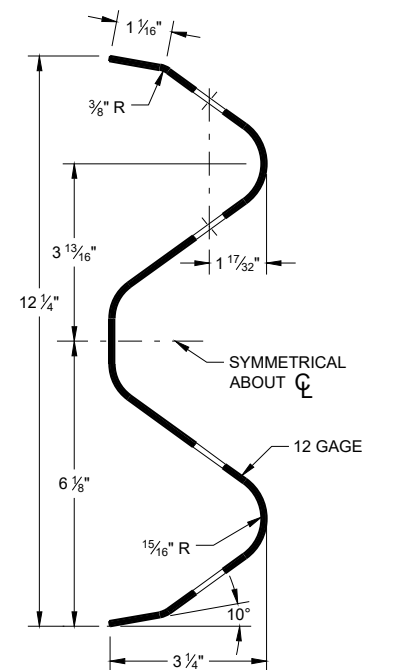
**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

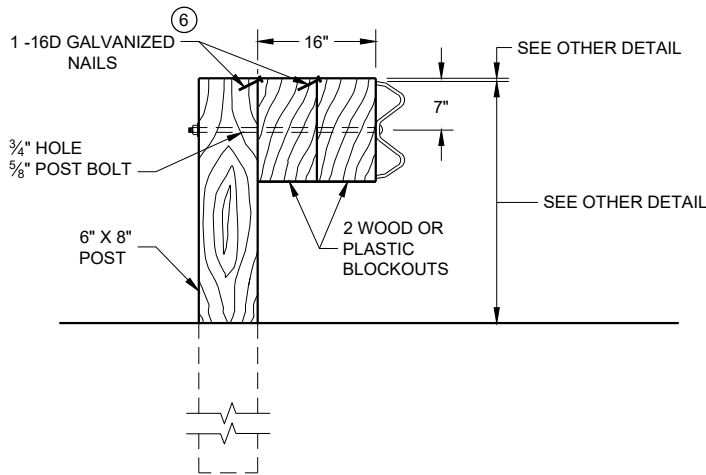
GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

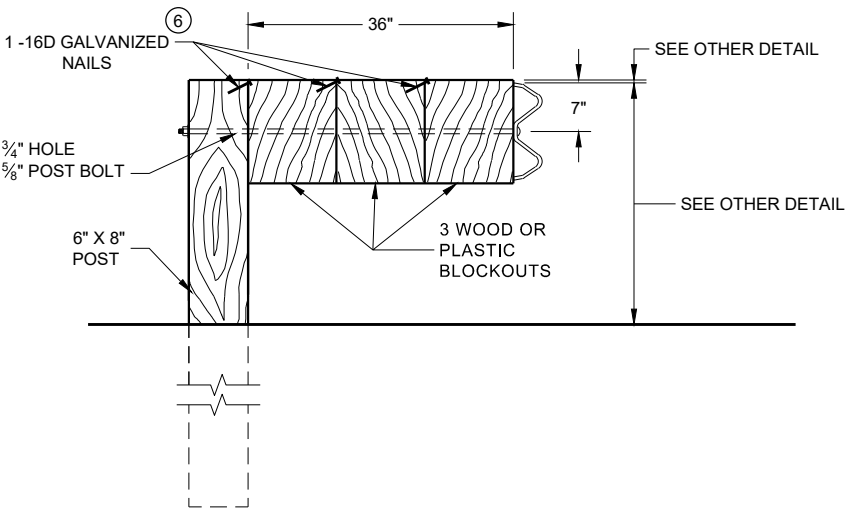
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

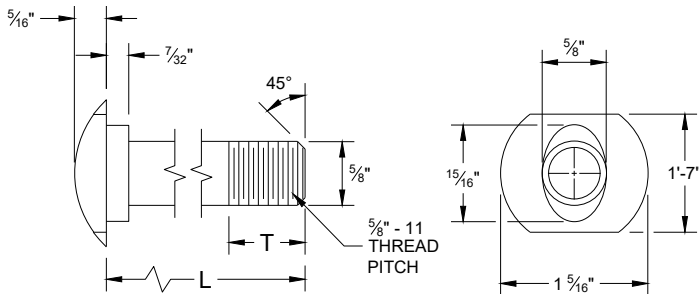
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

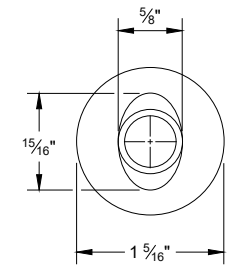
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

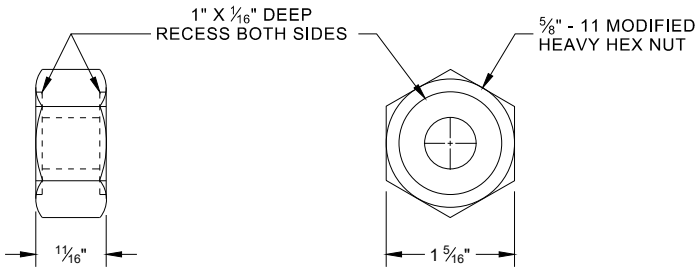


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

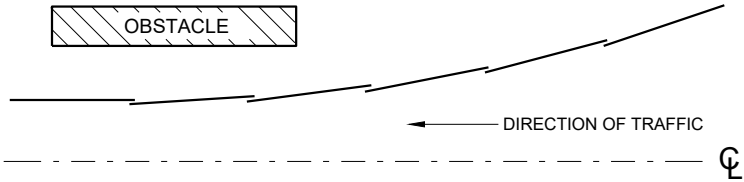


ALTERNATE BOLT HEAD

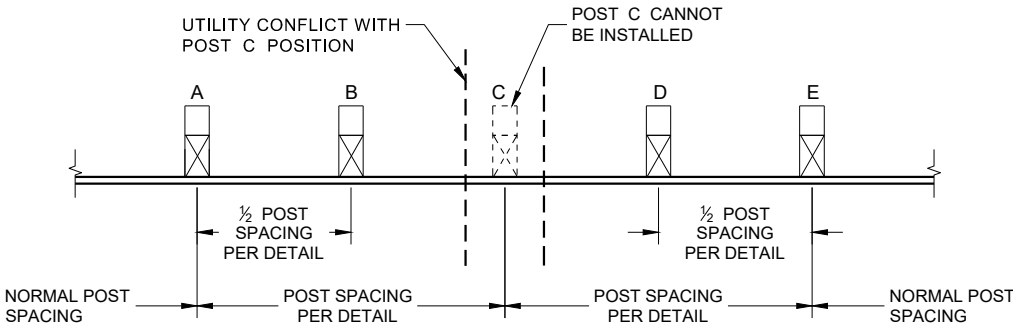


POST BOLT, SPLICE BOLT AND RECESS NUT

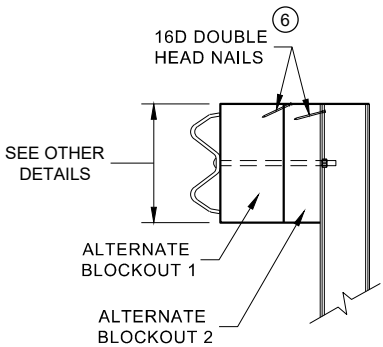
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



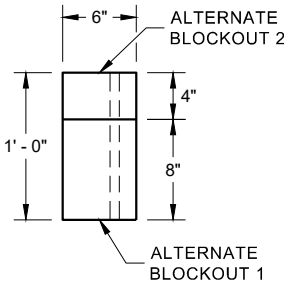
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

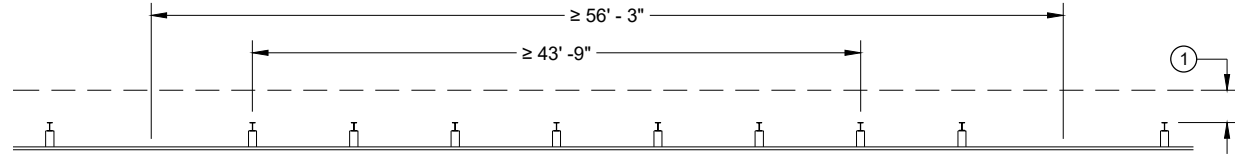


PLAN VIEW

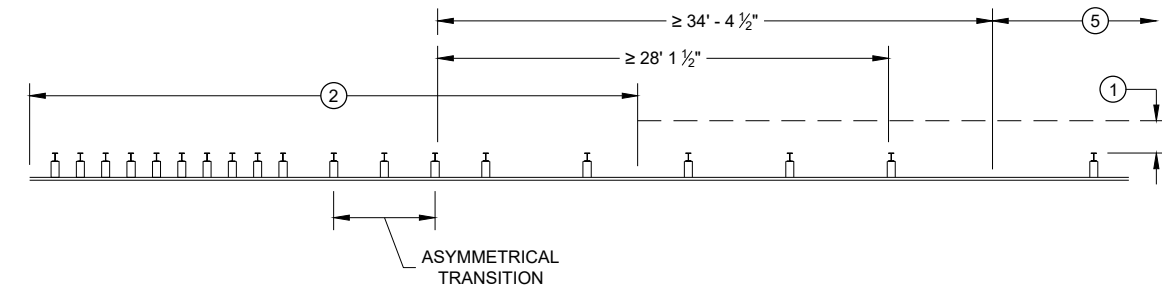
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

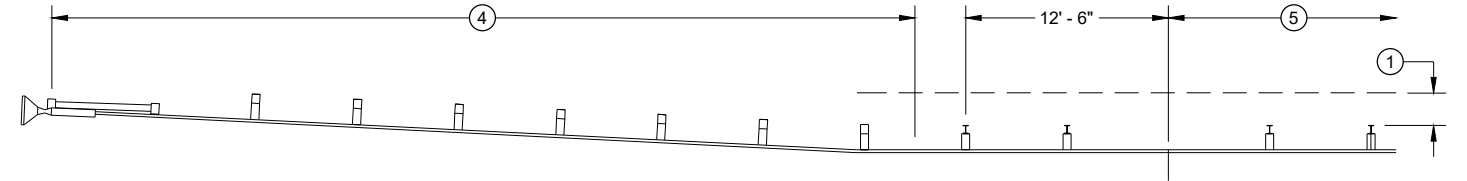
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



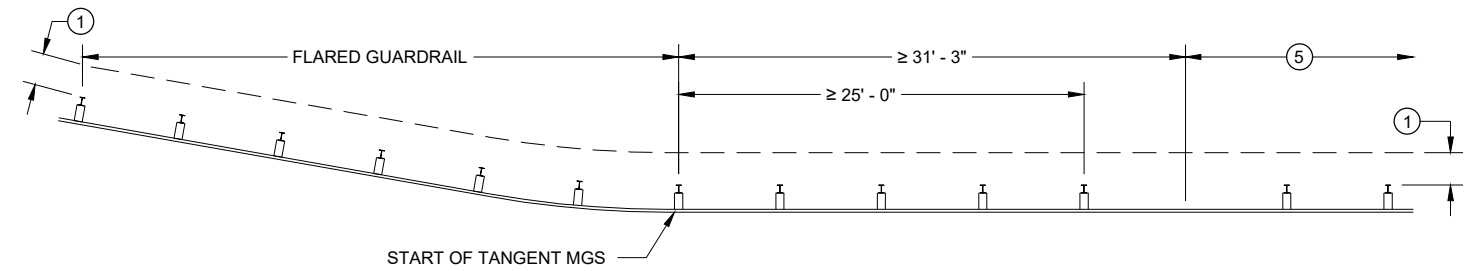
MISSING POST IN NORMAL BEAM GUARD RUN



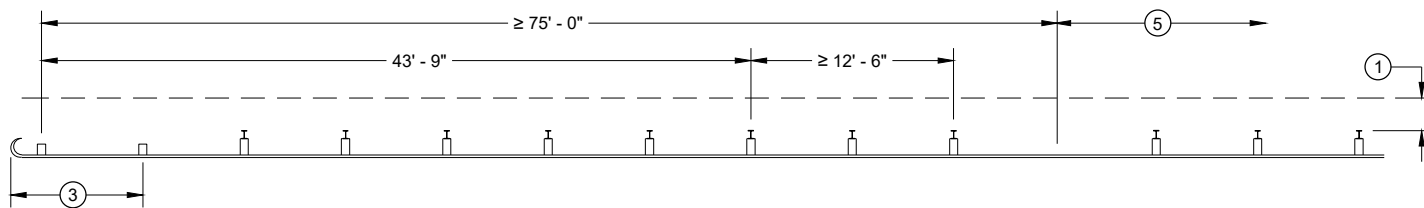
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



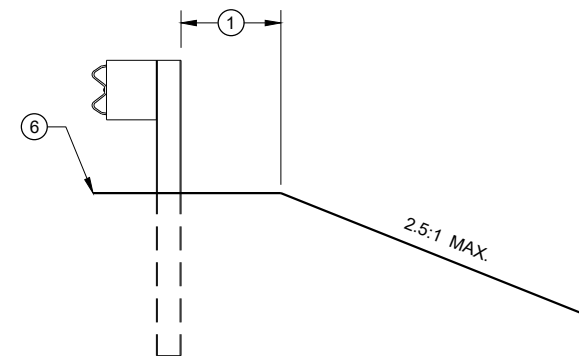
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

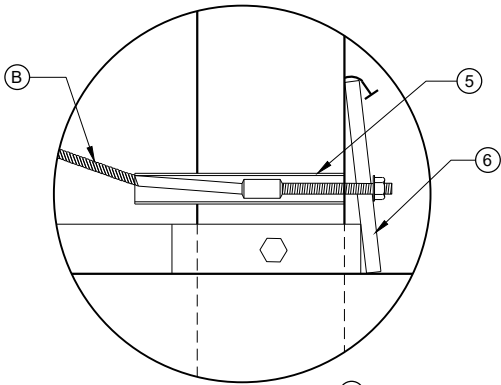
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

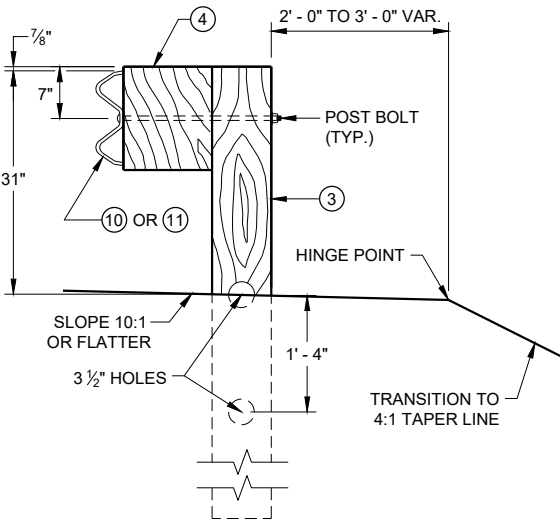
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

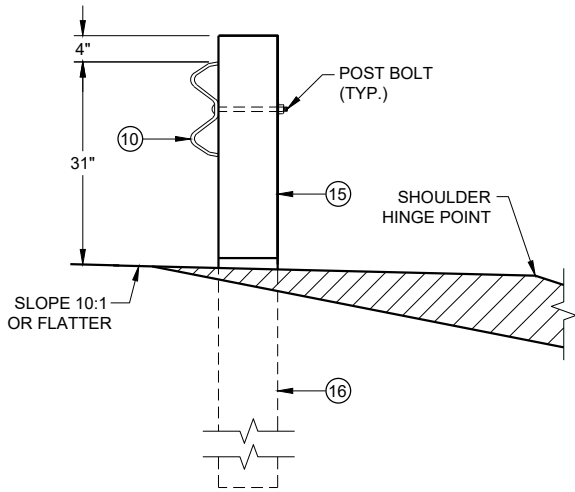
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



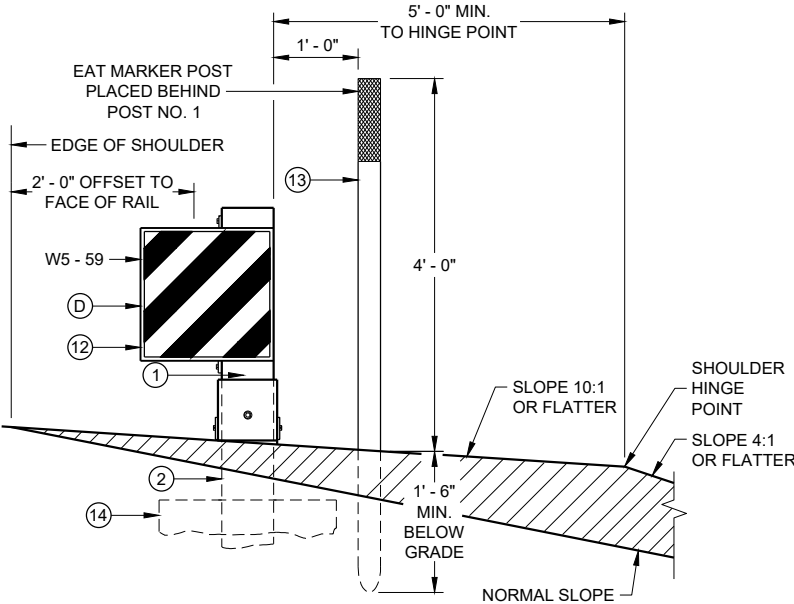
DETAIL "A"



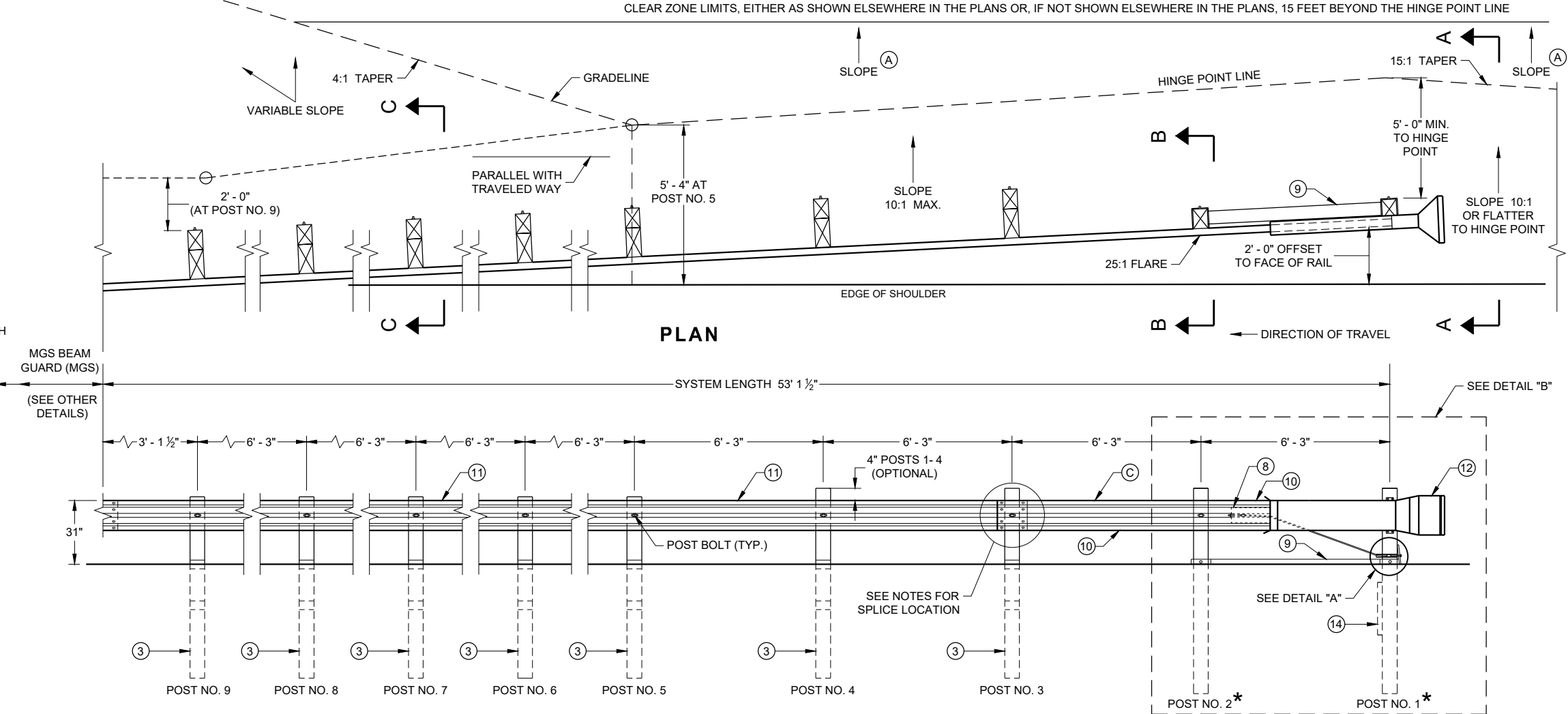
SECTION C - C
TYPICAL AT POST NOS. 3 - 9



SECTION B - B
TYPICAL AT POST NO. 2*

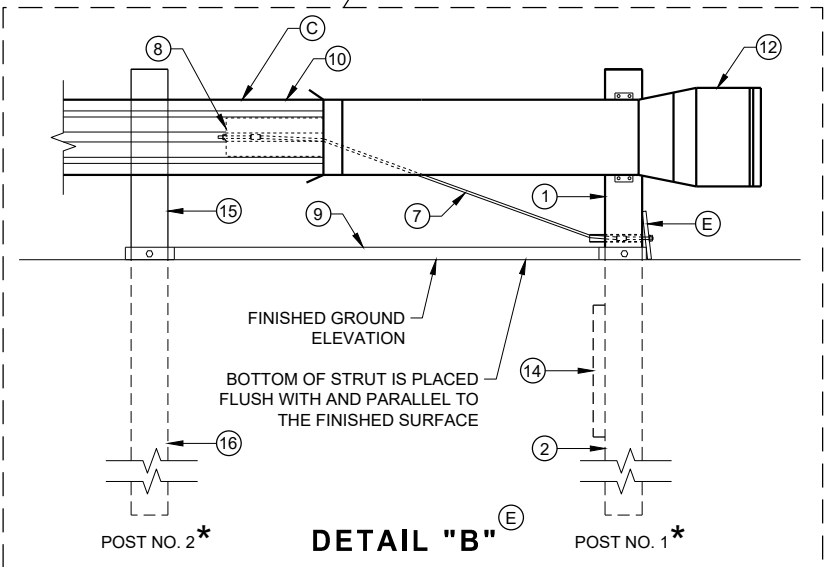


SECTION A - A
TYPICAL AT POST NO. 1*



PLAN

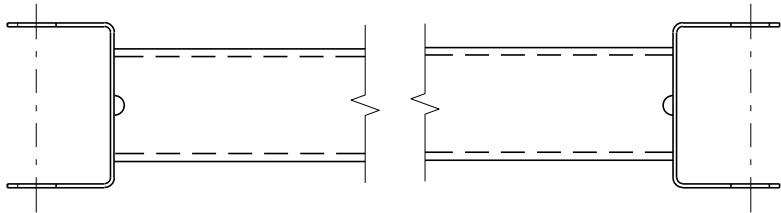
ELEVATION



DETAIL "B"

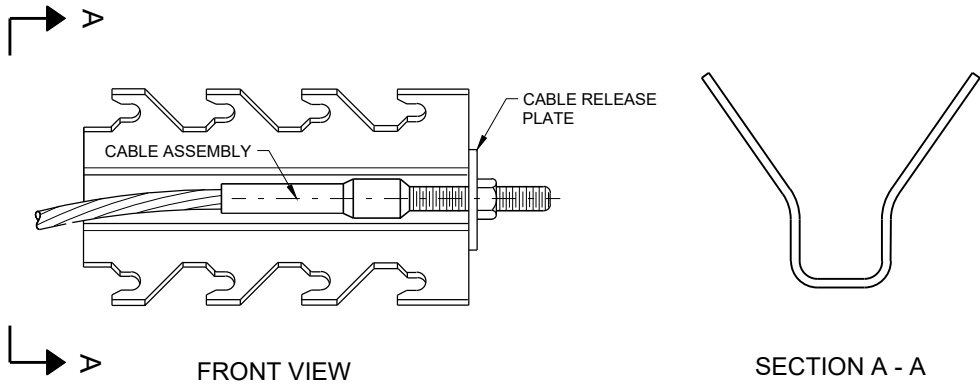
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

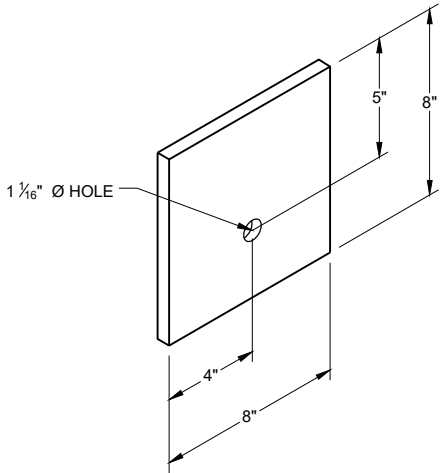


GENERIC GROUND STRUT ⁹ (E)

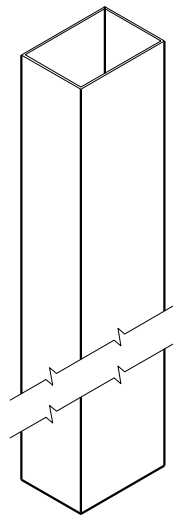
BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



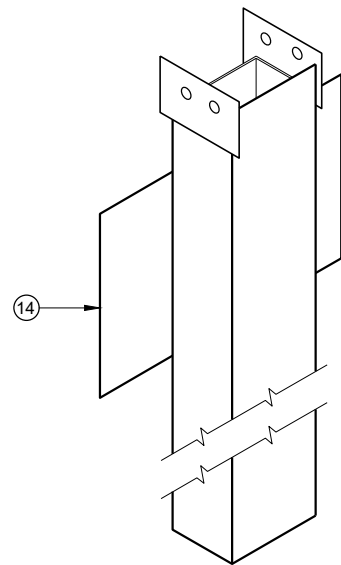
GENERIC ANCHOR CABLE BOX ⁹ (E)



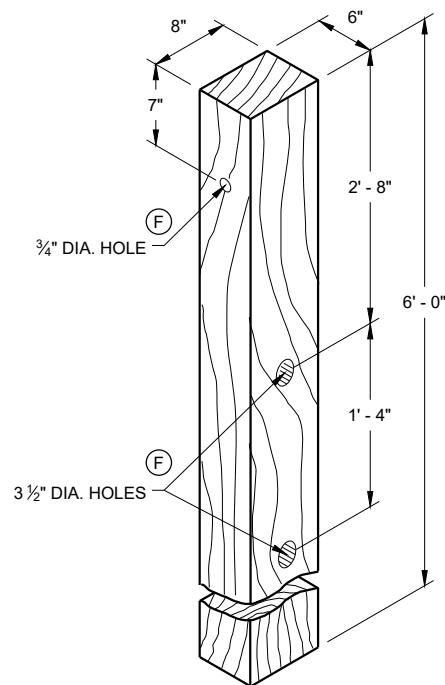
BEARING PLATE ⁶ (E)



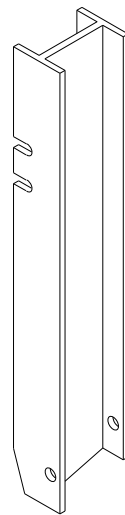
UPPER POST NO. 1 ⁽¹⁾ (E)



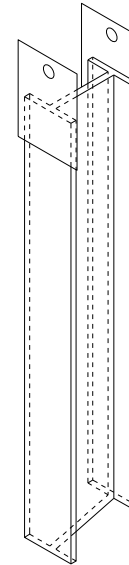
LOWER POST NO. 1 ⁽²⁾ (E)



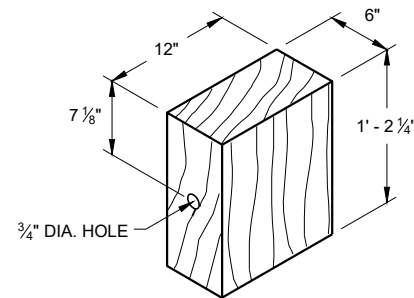
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



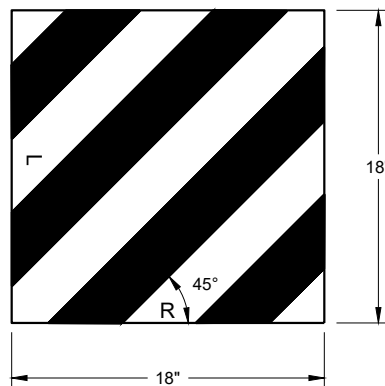
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



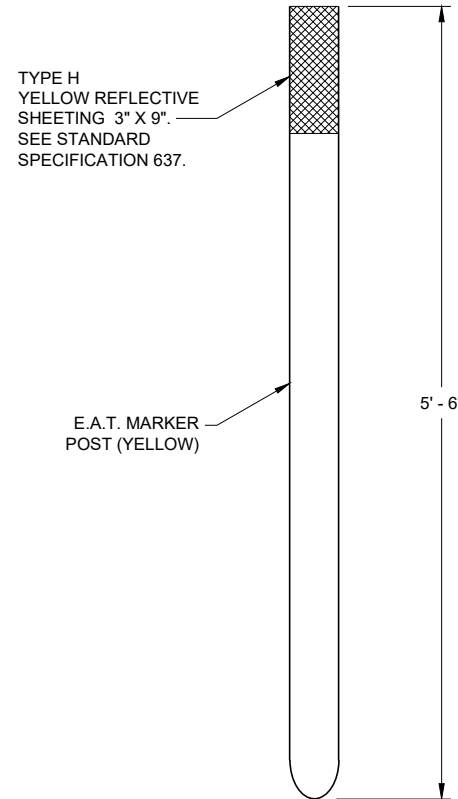
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



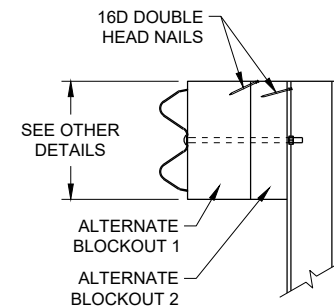
REFLECTIVE SHEETING DETAIL ^(E)



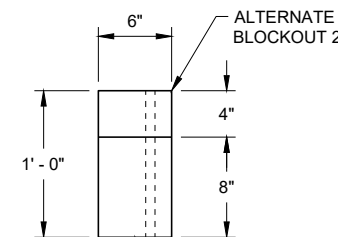
FRONT VIEW

SIDE VIEW

E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



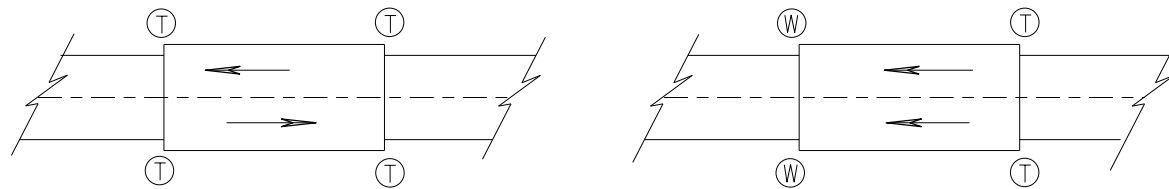
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC

ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

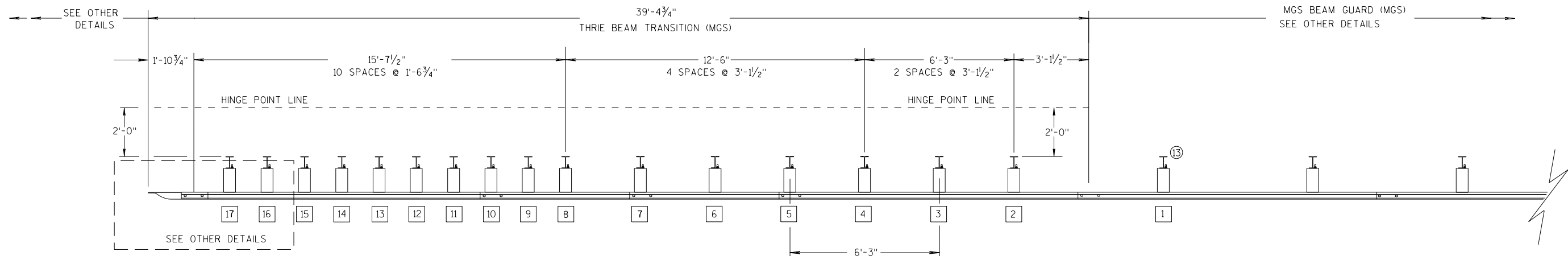
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

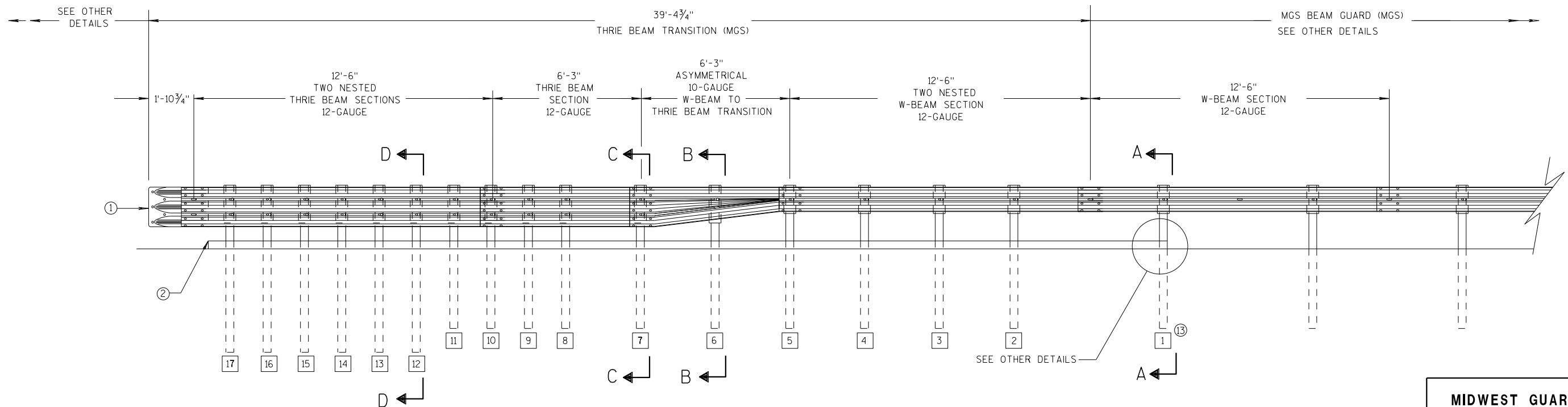
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

- S.D.D. 14 B 45-5b**

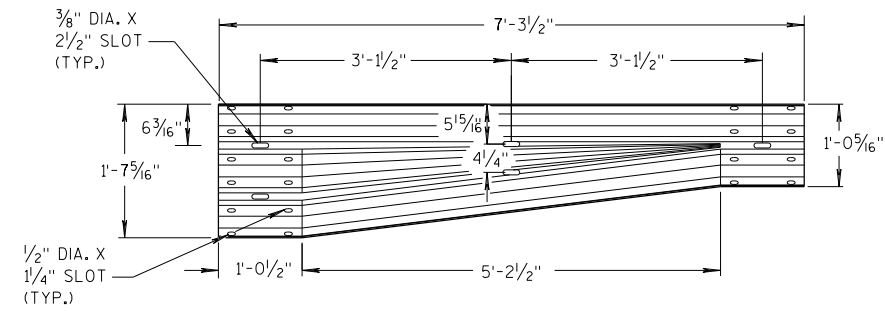


S.D.D. 14 B 45-5b

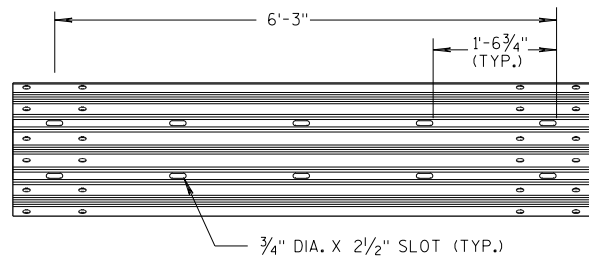


S.D.D. 14 B 45-5b

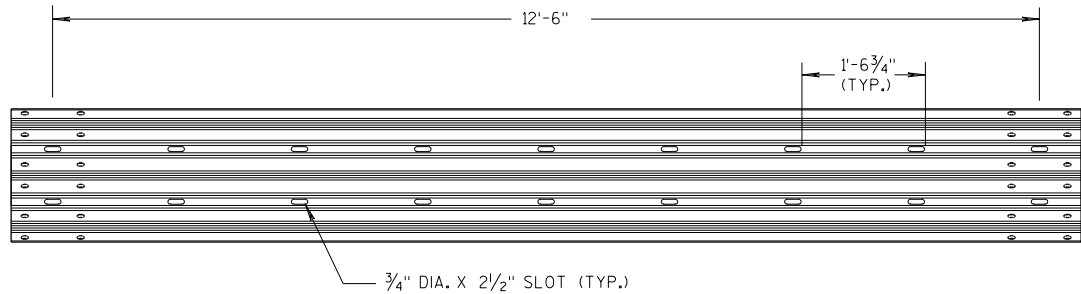




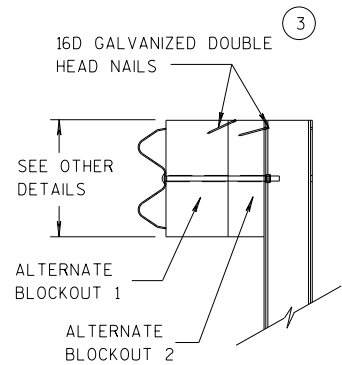
W-BEAM TO THRIE BEAM TRANSITION SECTION



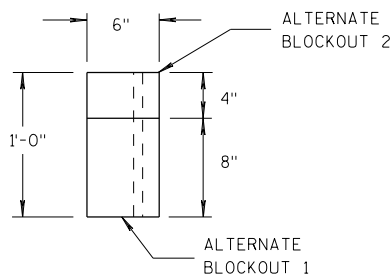
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

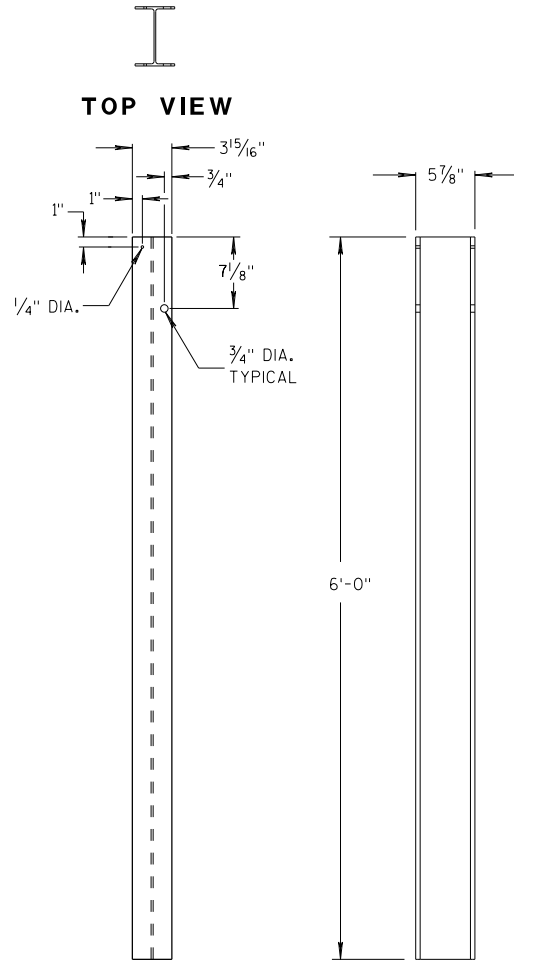


SIDE VIEW



TOP VIEW

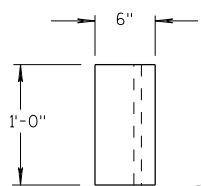
ALTERNATE WOOD BLOCKOUT DETAIL



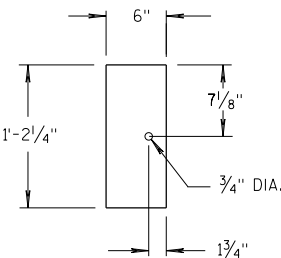
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

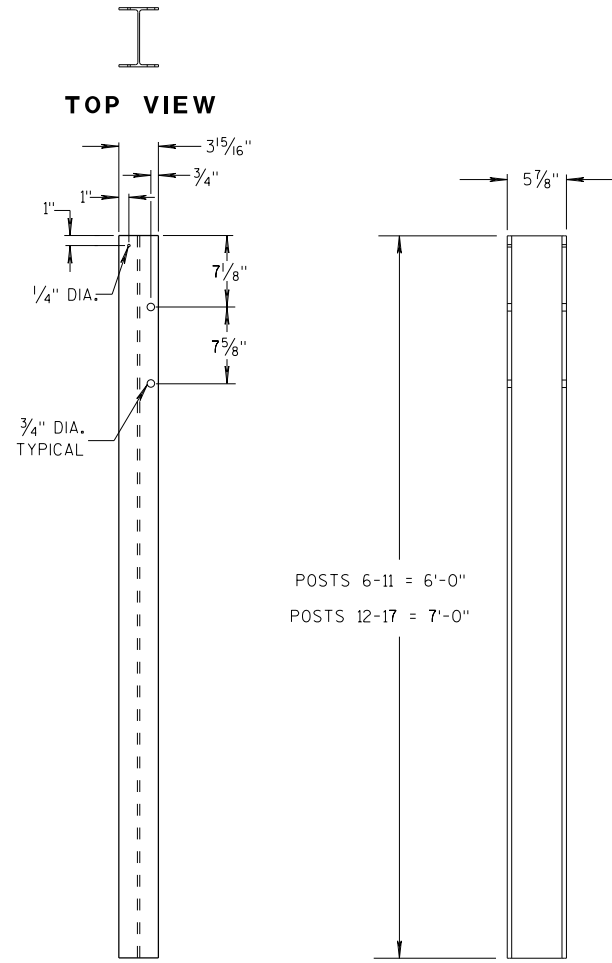


TOP VIEW



FRONT VIEW

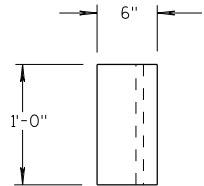
BLOCKOUT POSTS 1-5



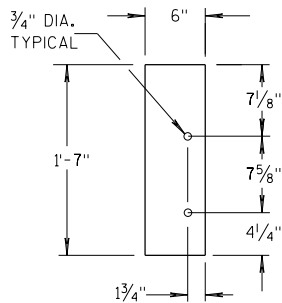
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

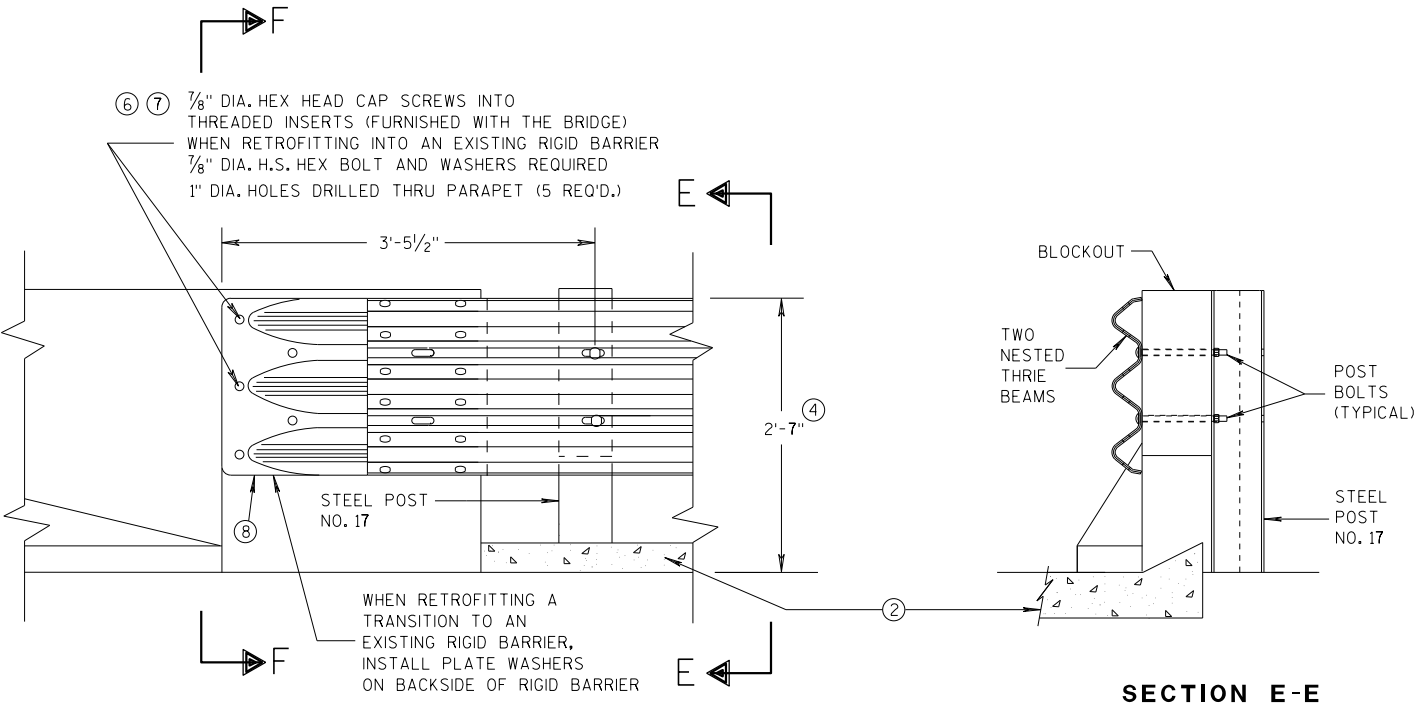
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

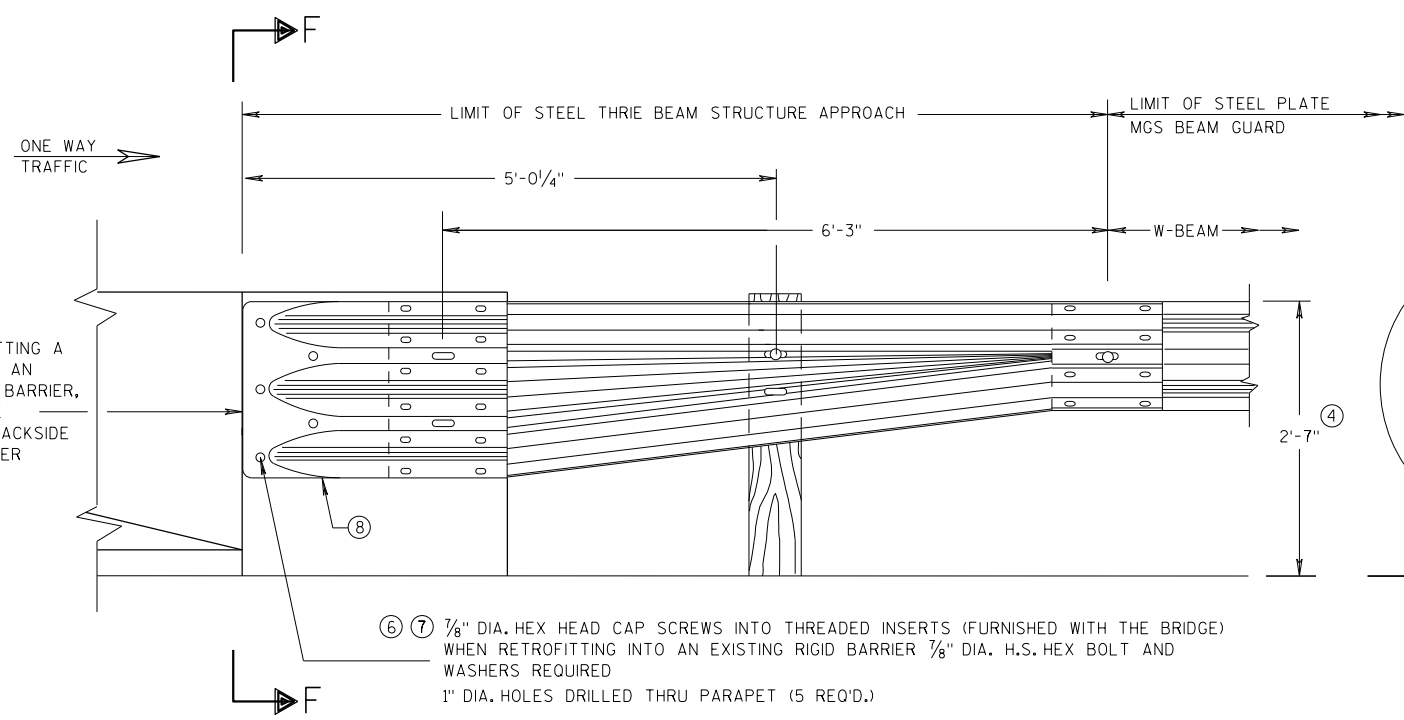
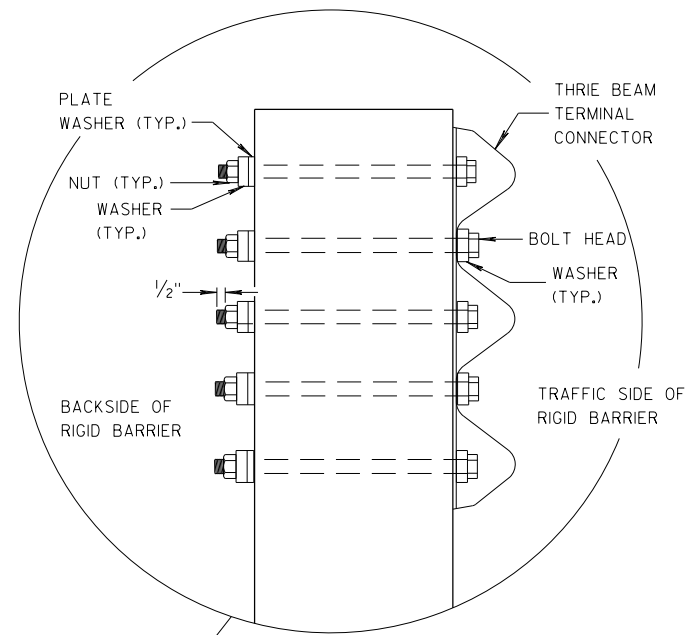
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

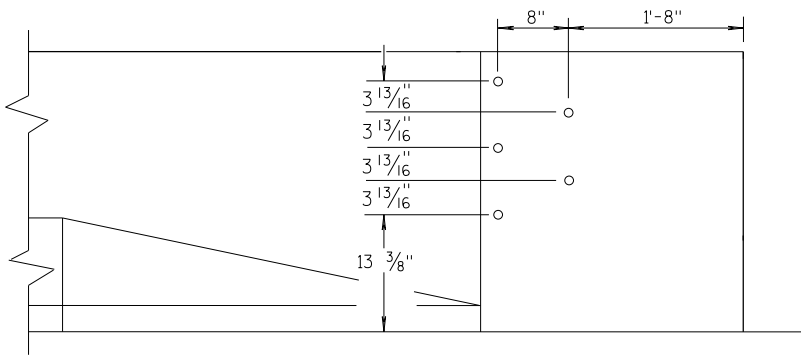


GENERAL NOTES

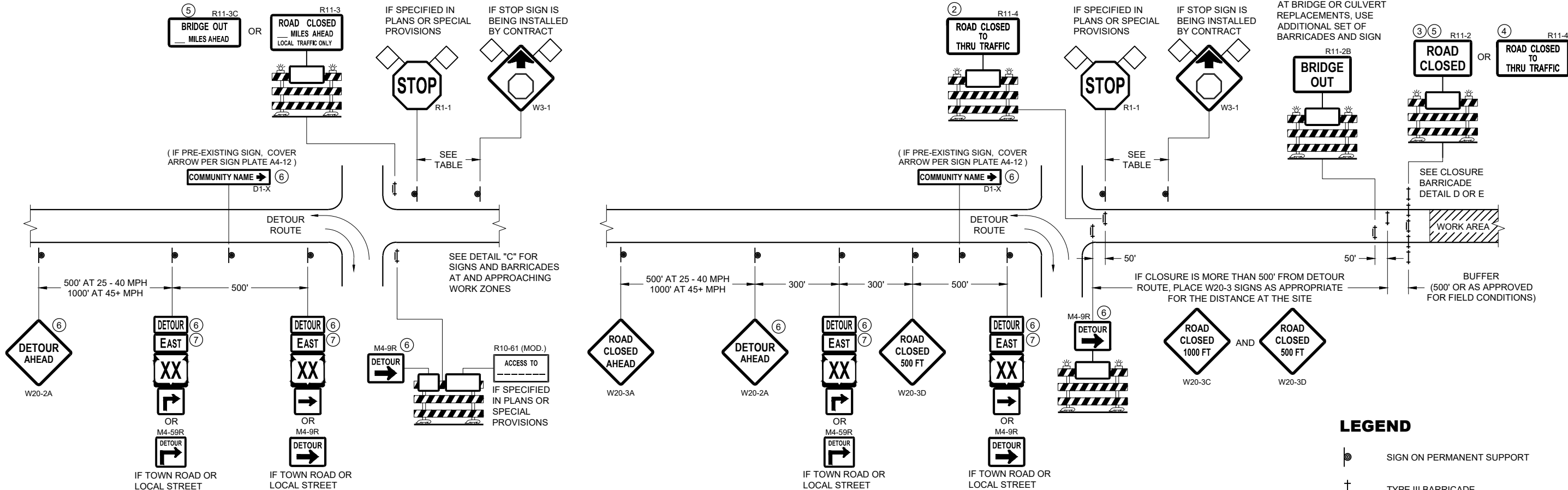
- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/32" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	



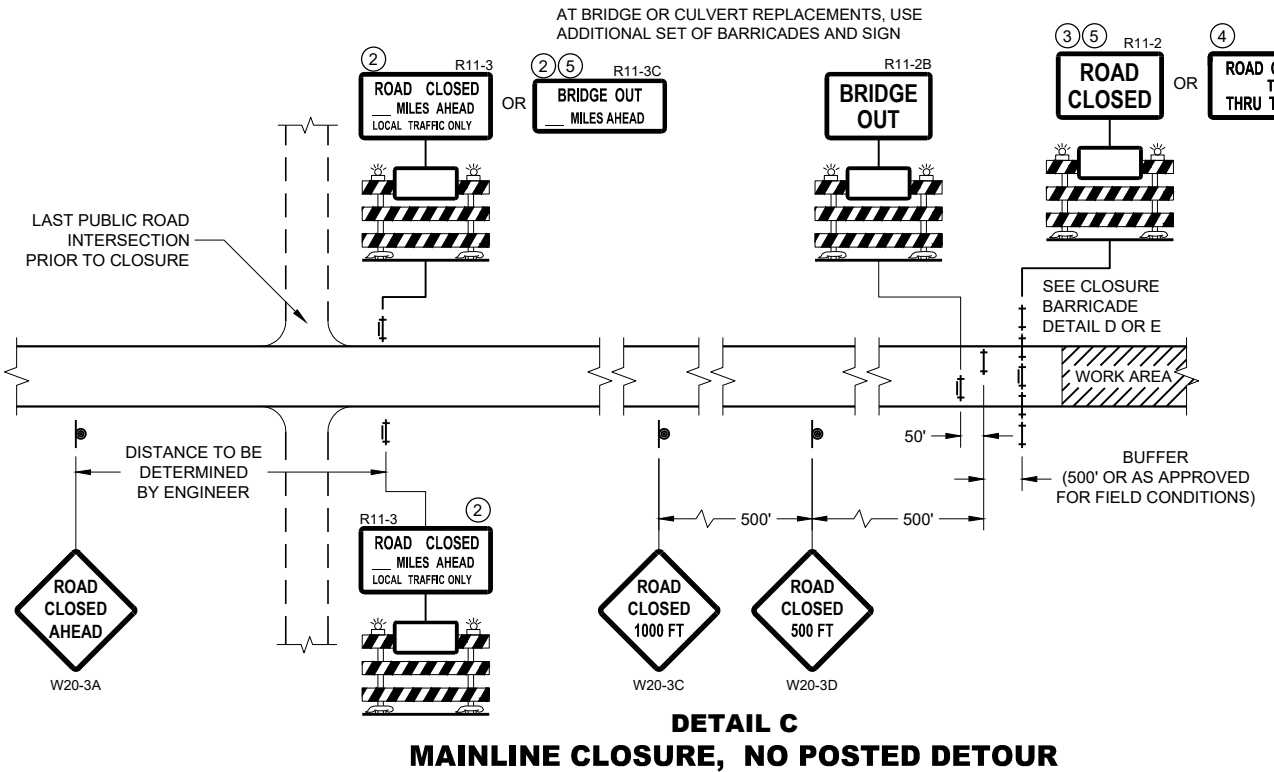
LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

DETOUR M4 - 8
EAST M3 - X
XX OR **XX** OR **COUNTY X**
M1 - 4 M1 - 6 M1 - 5A
→ OR **→**
M05 - 1 M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

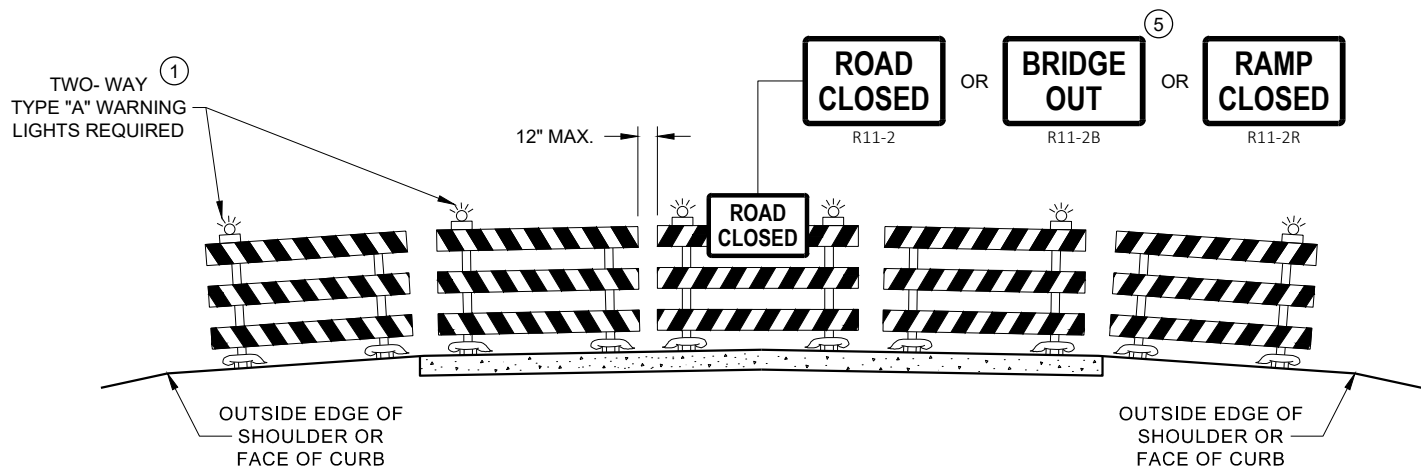


**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

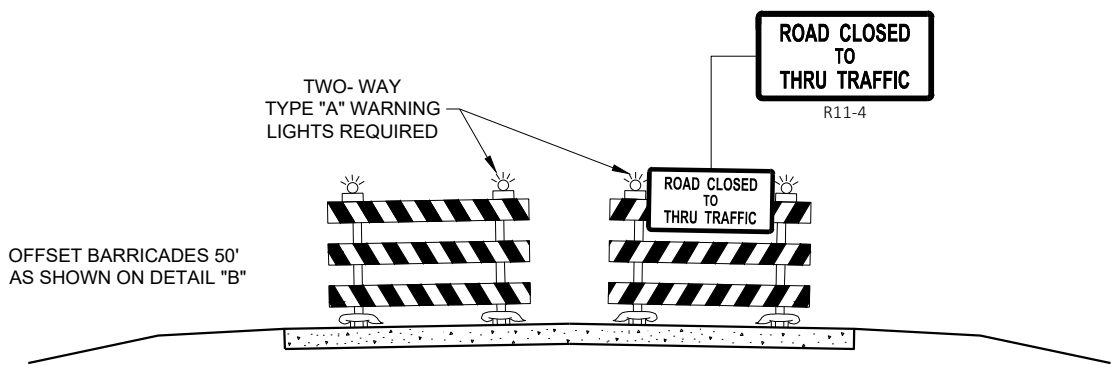
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

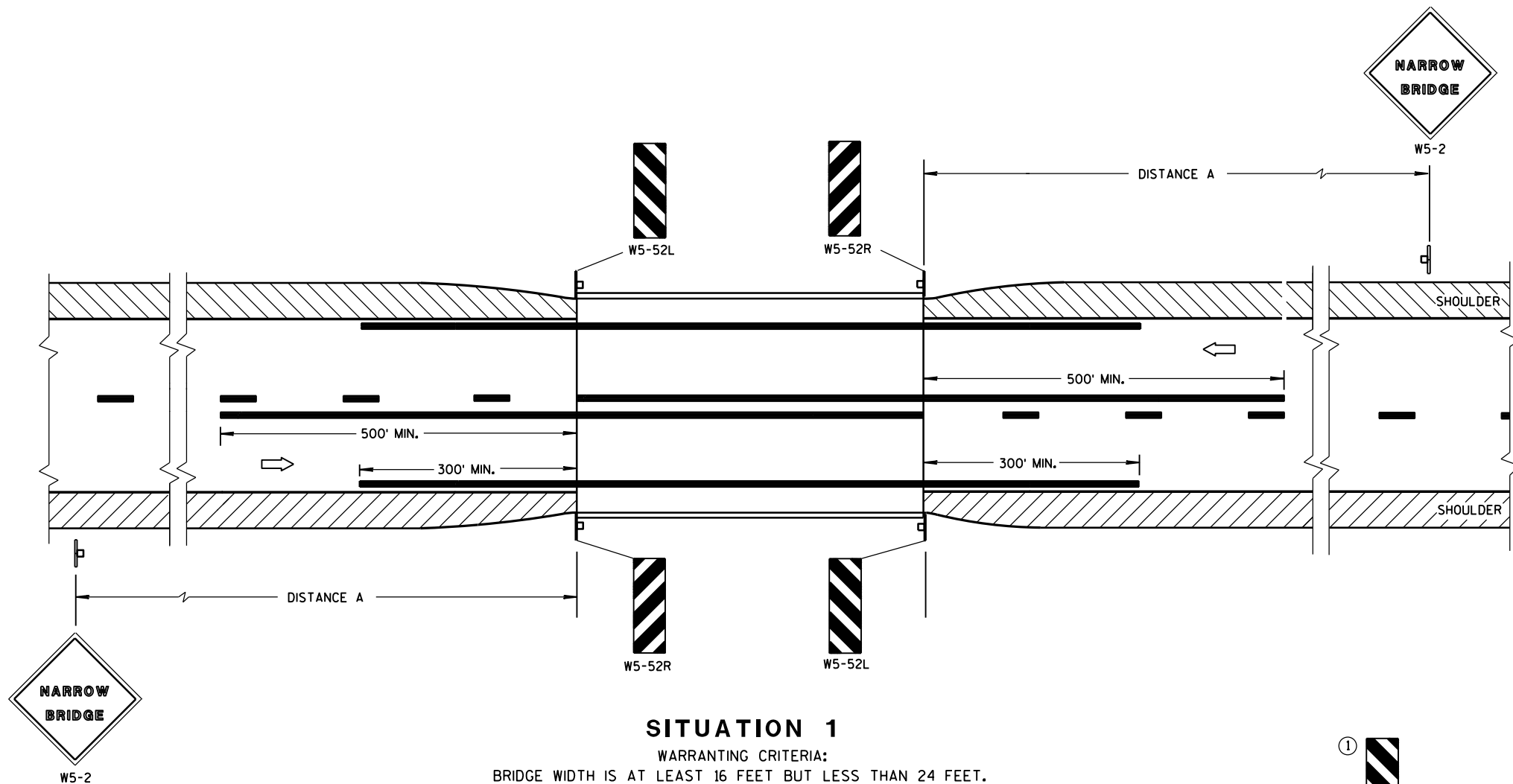
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

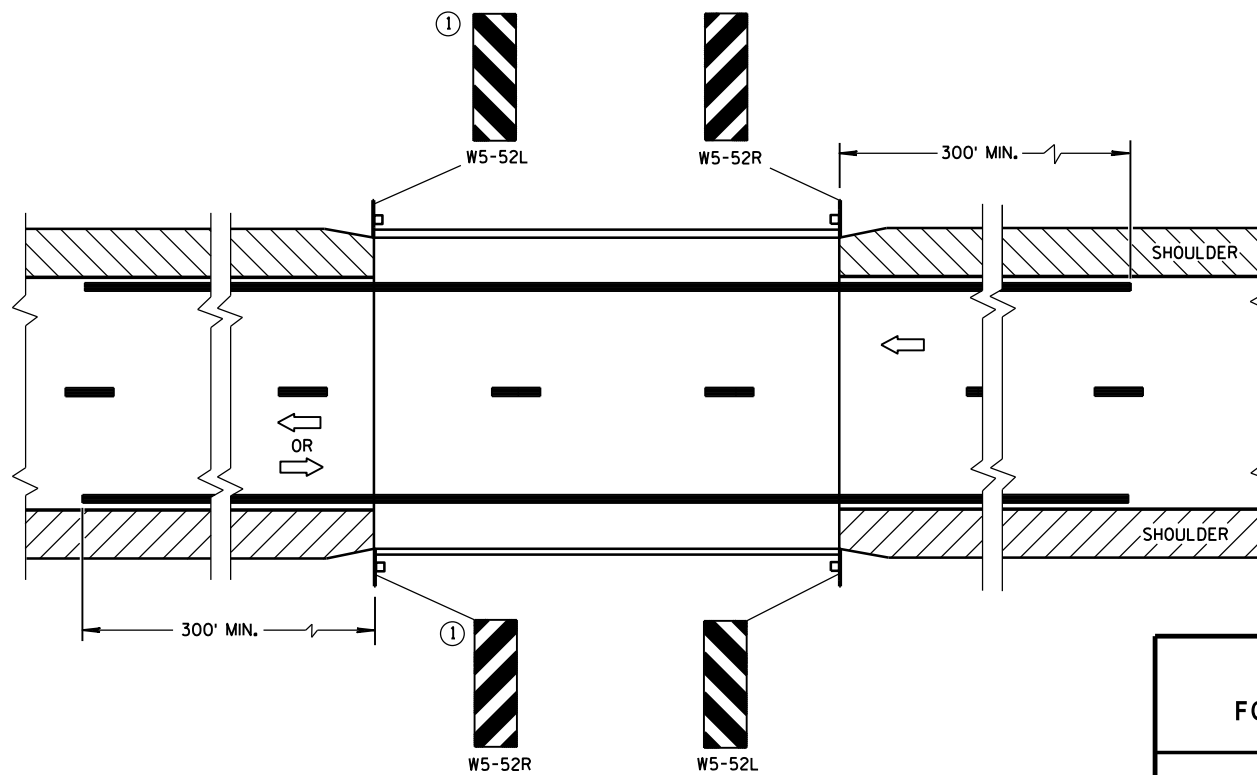
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

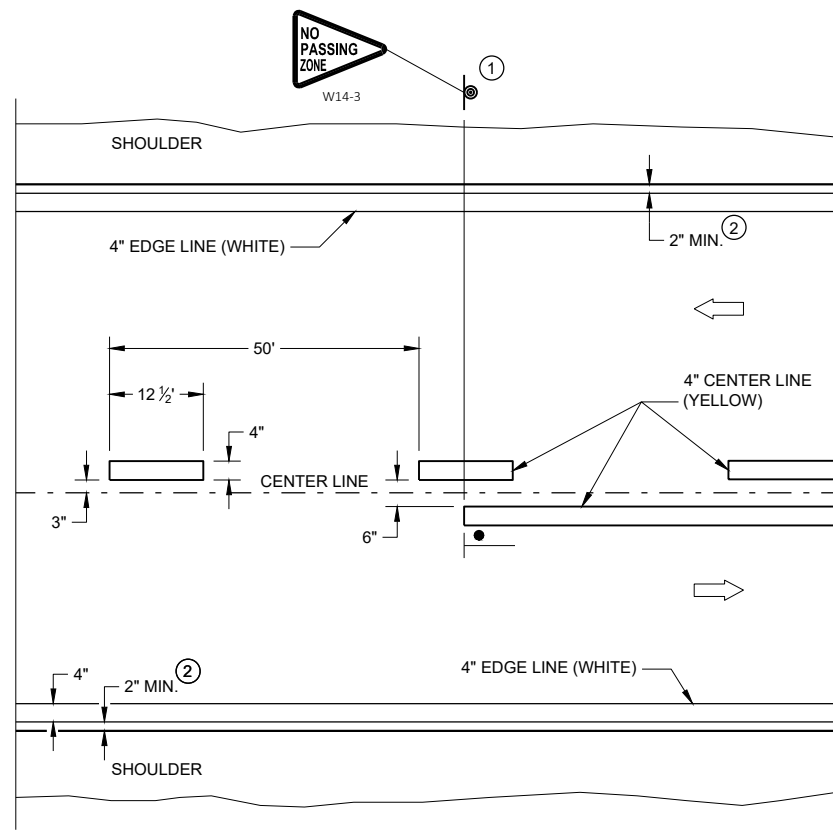
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

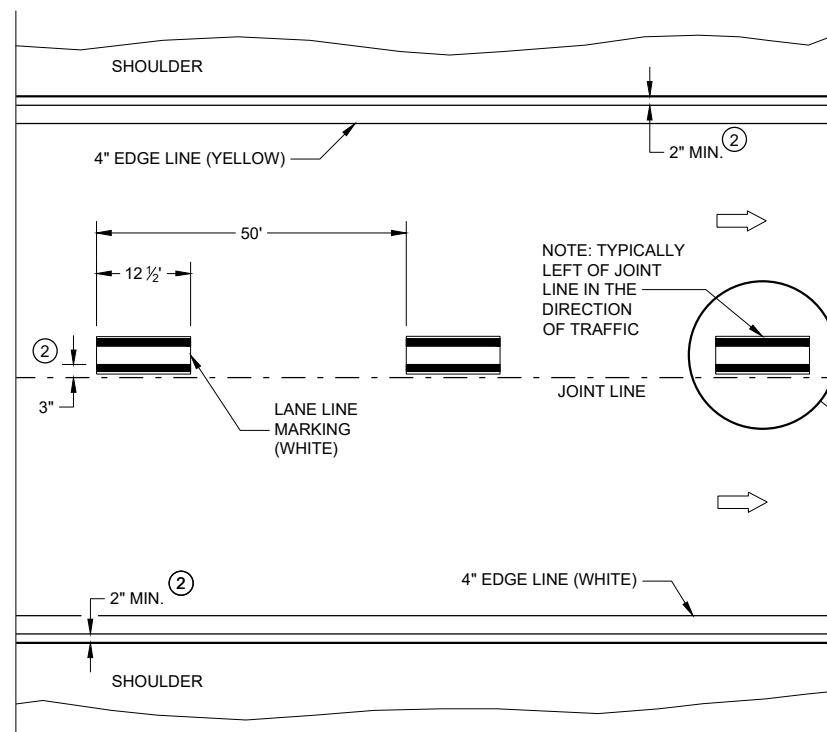
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

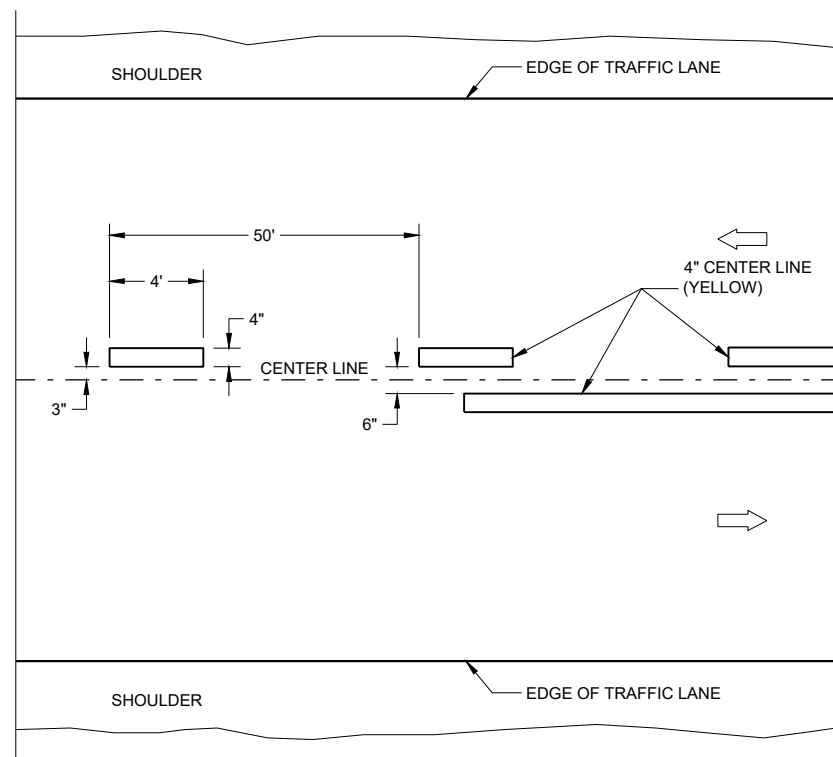


TWO WAY TRAFFIC

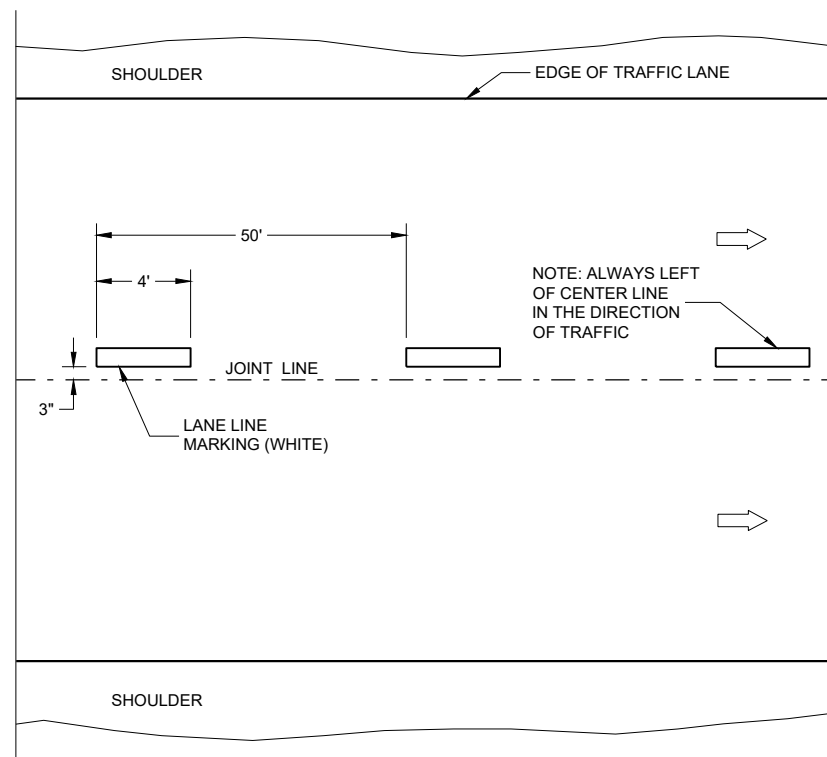


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC




TEMPORARY PAVEMENT MARKING

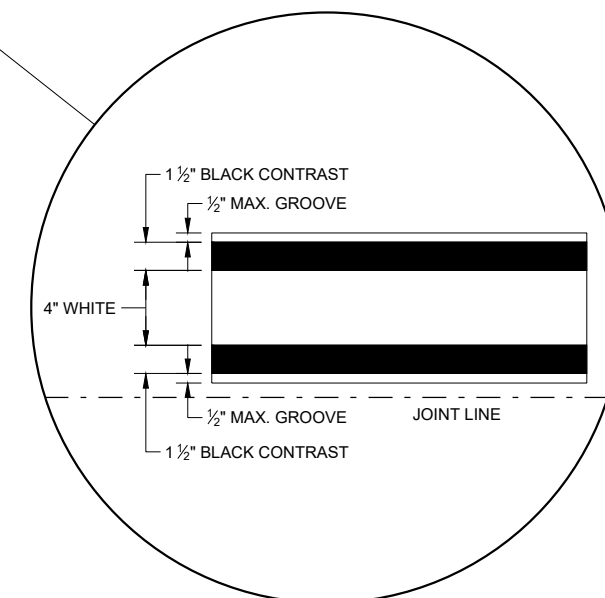
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITH 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

LEGEND

-  "T" MARKING
 SIGN ON PERMANENT SUPPORT
 DIRECTION OF TRAFFIC

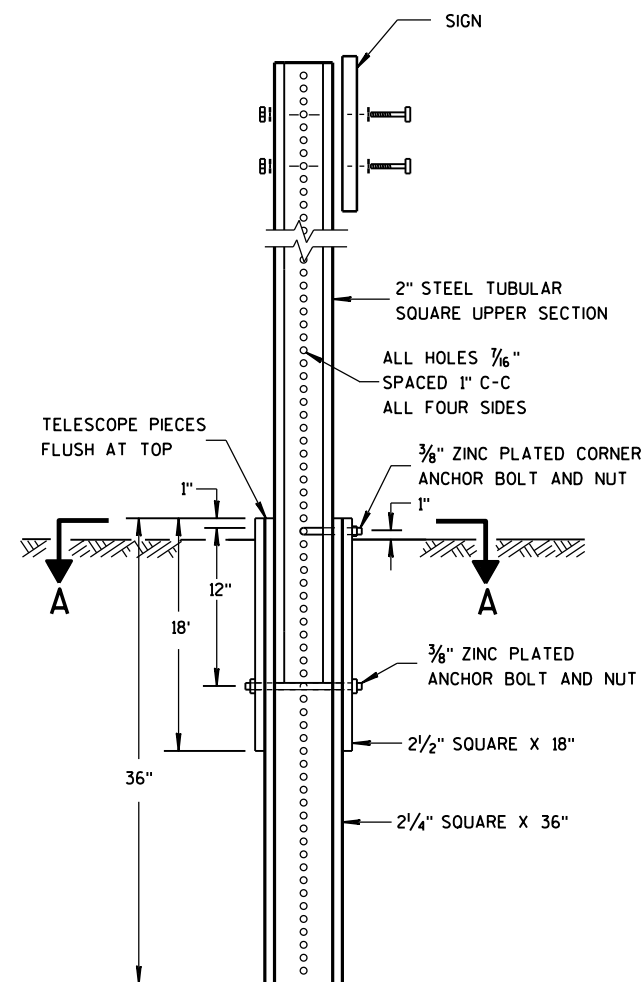


LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020
DATE

/S/ Matthew Rauch
STATEWIDE SIGNING AND MARKING
ENGINEER

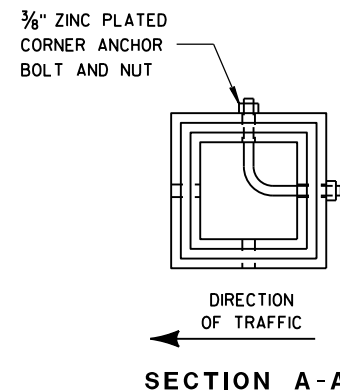


DETAIL OF TUBULAR
STEEL SIGN POST

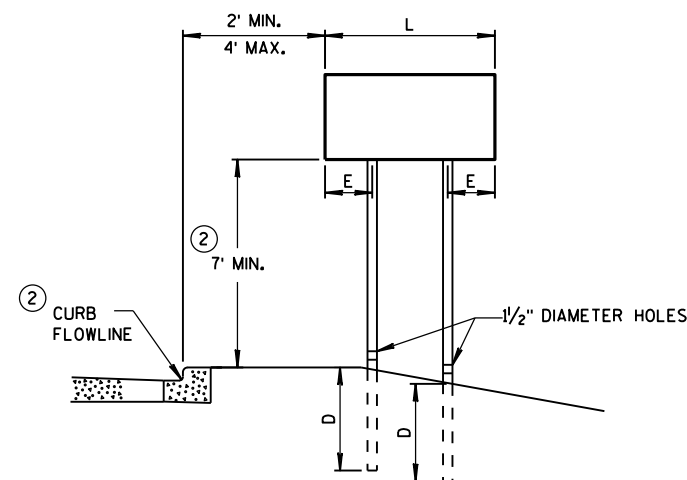
TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



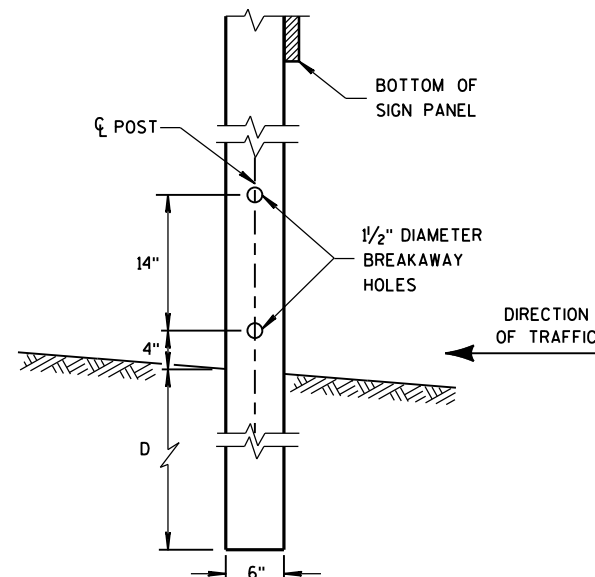
SECTION A-A



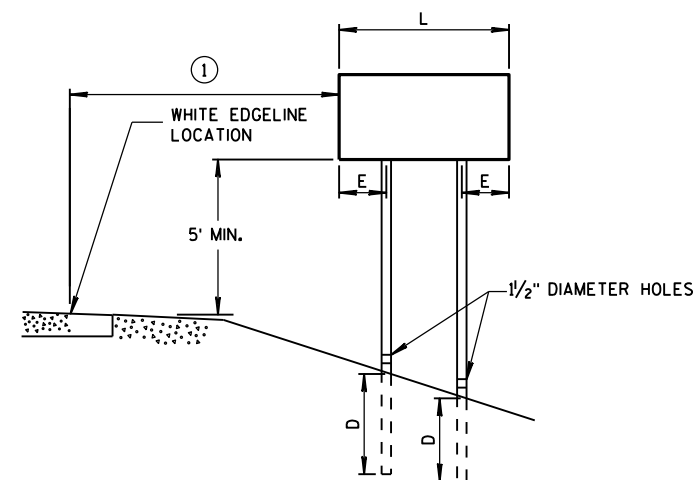
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

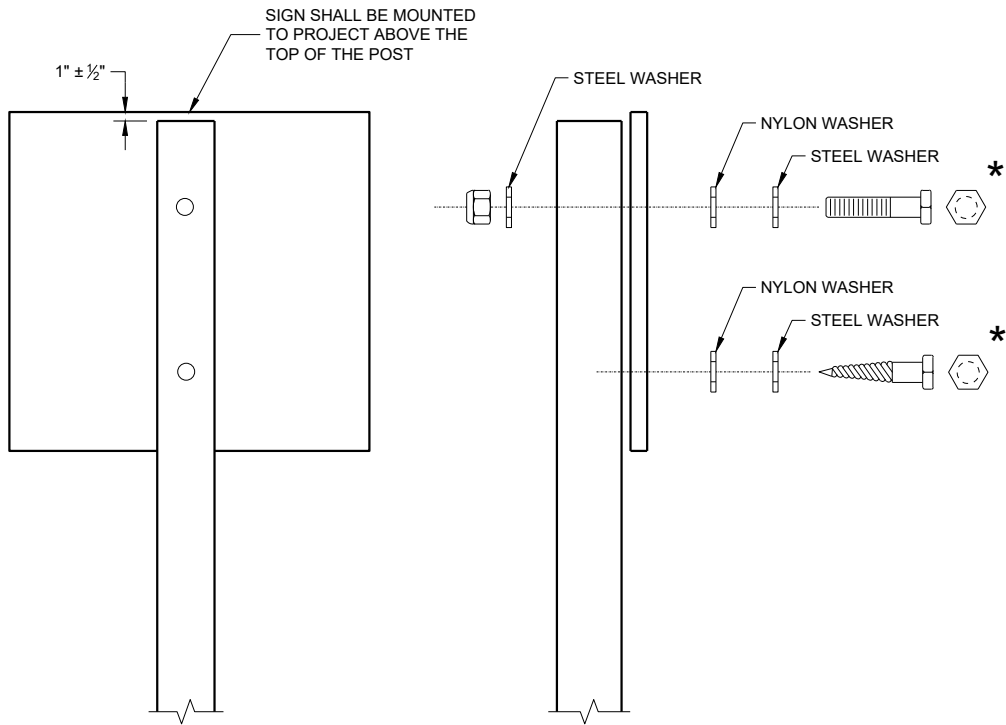
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS
SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH
SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED
COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")
LAG SCREWS - 3/8" x 3"
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION
PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM
SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH
THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER
THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

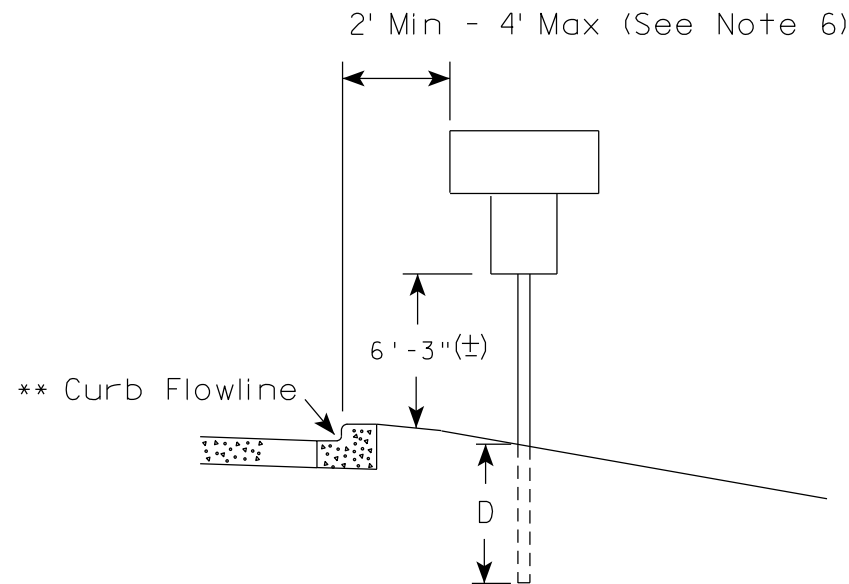
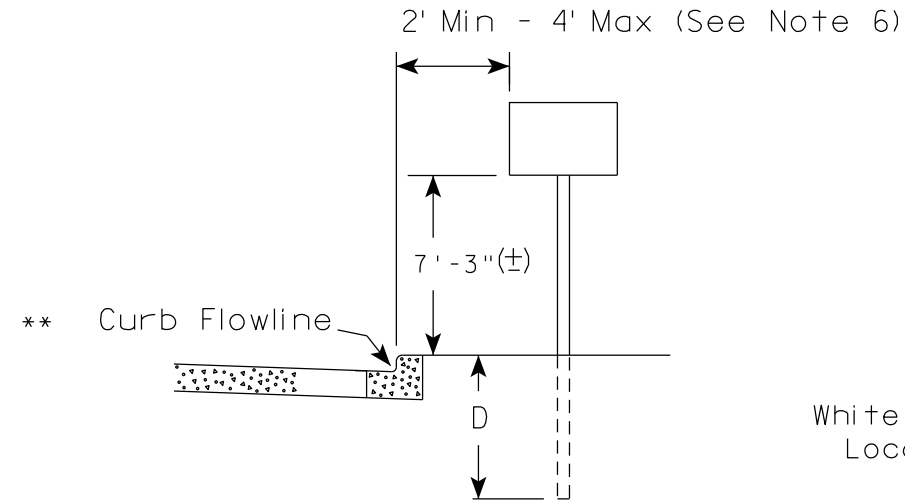
ATTACHMENT OF SIGNS
TO POSTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

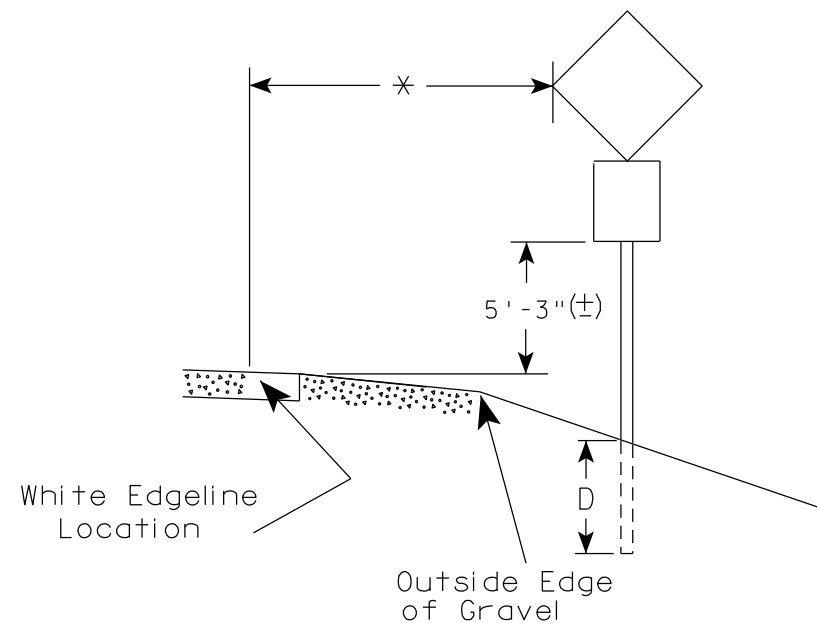
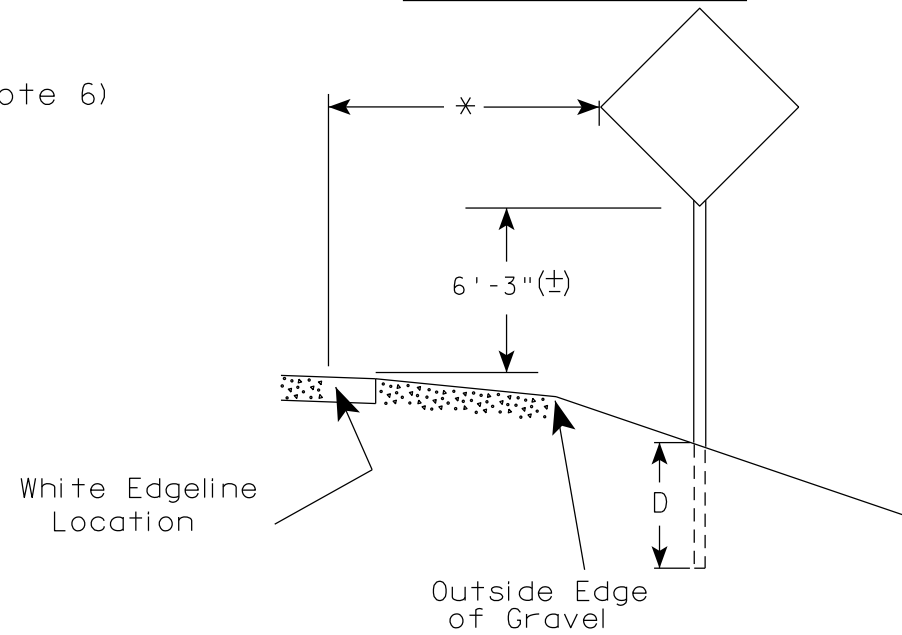
FHWA

URBAN AREA



** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

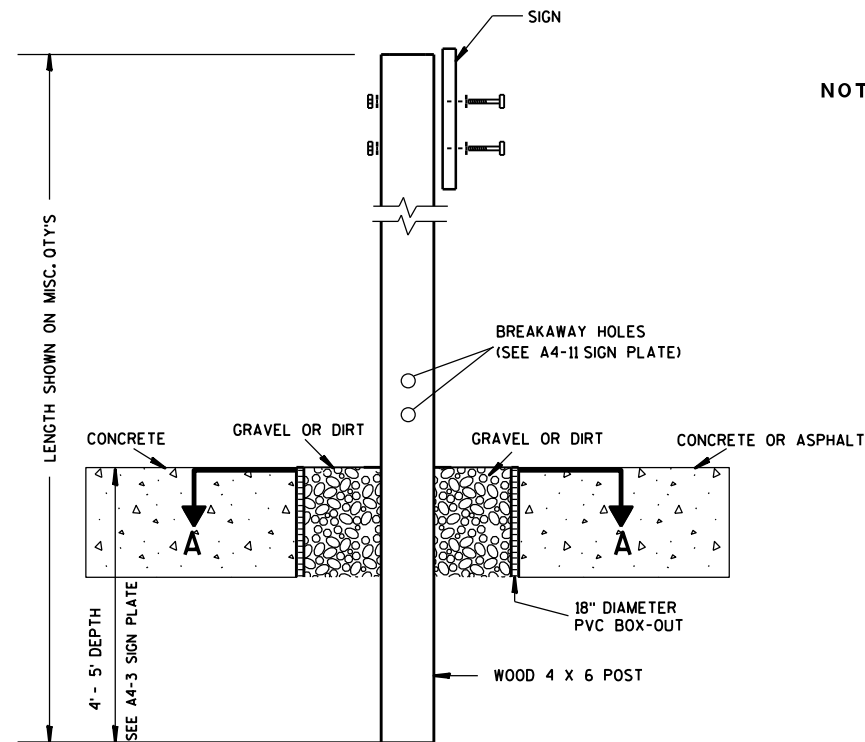
- Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
- If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
- For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
- Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- The (±) tolerance for mounting height is 3 inches.
- Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

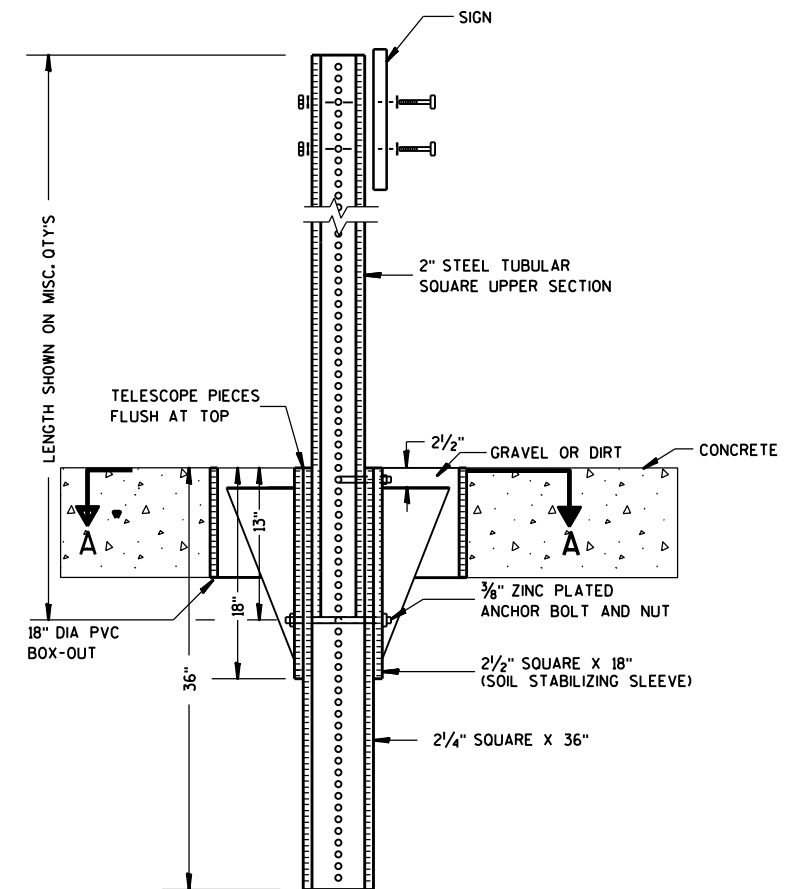
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

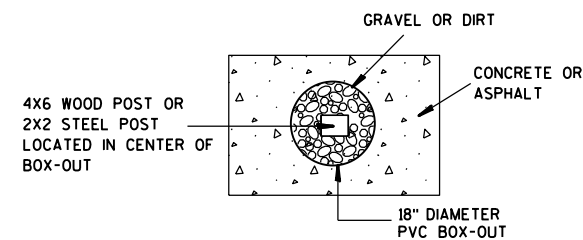
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

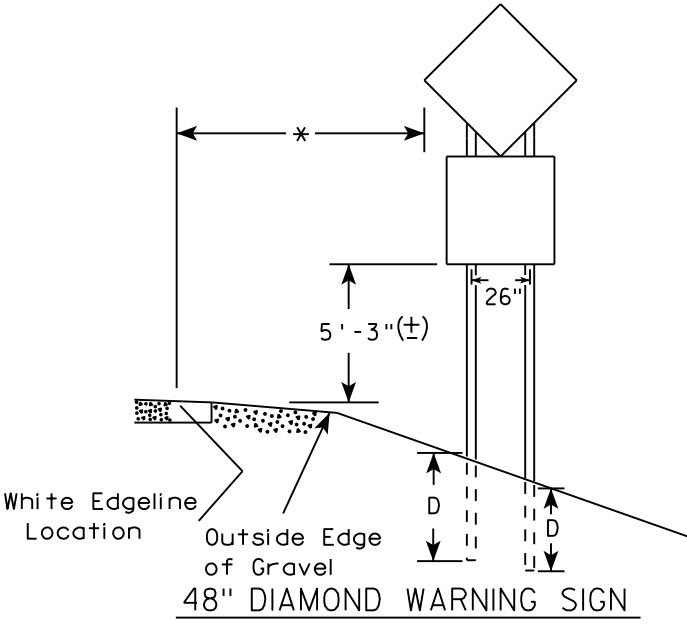
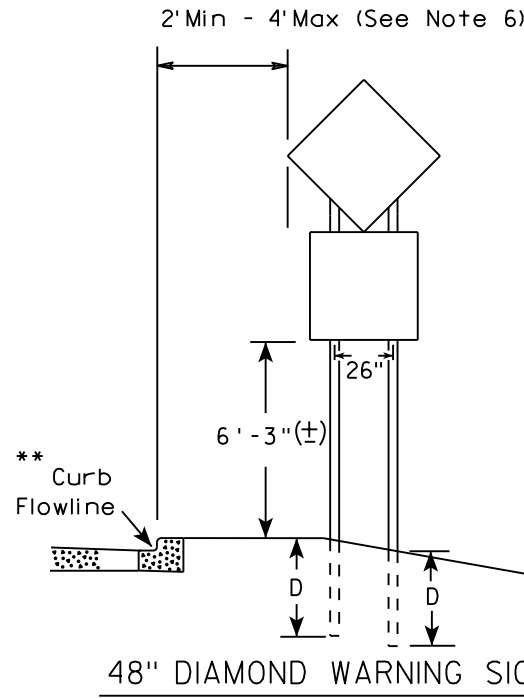
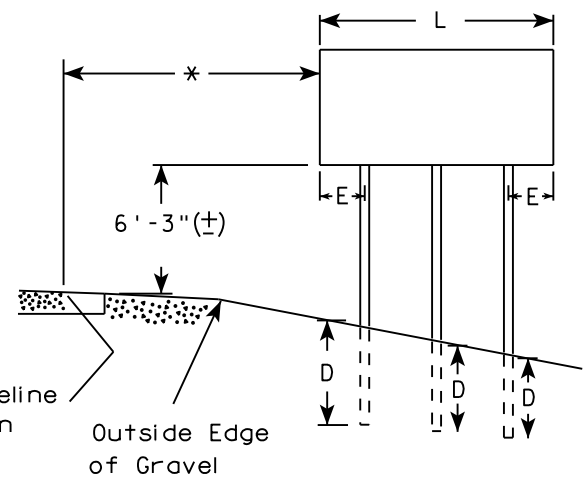
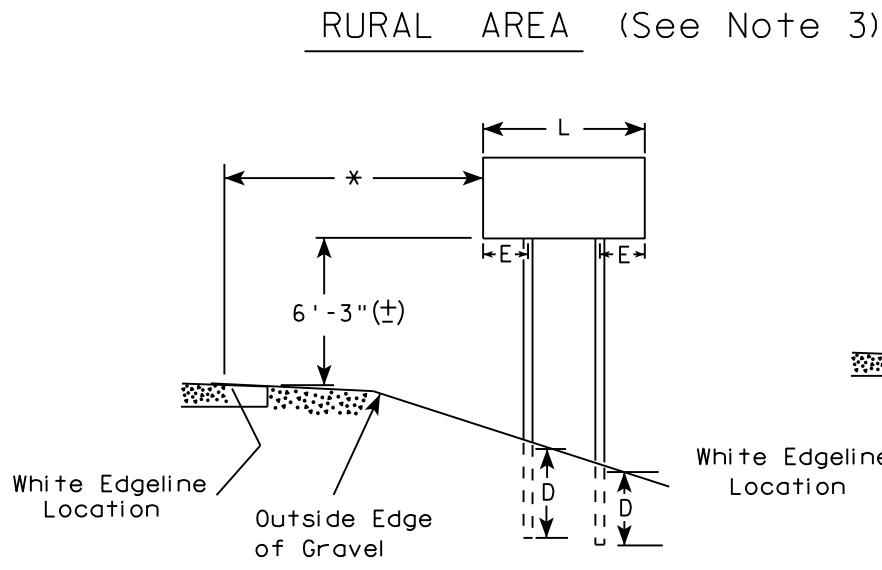
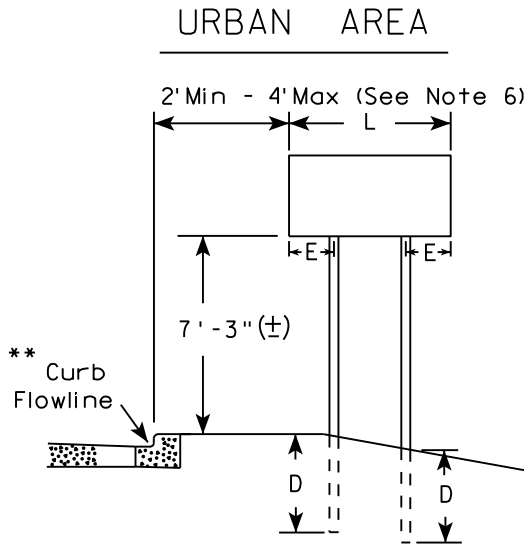
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

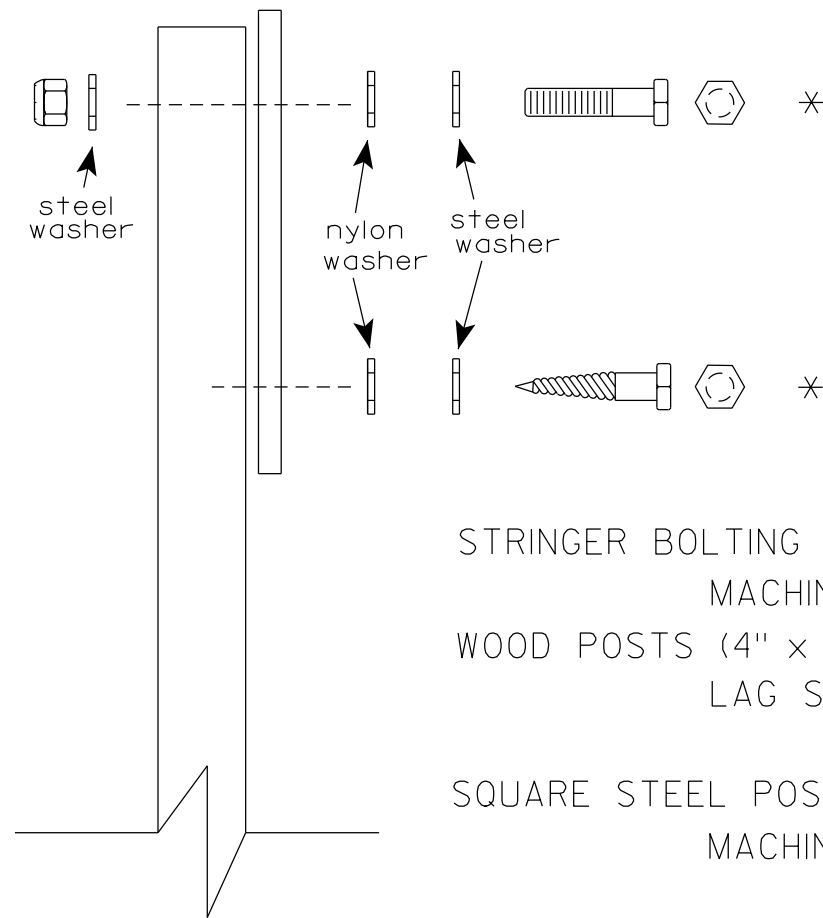
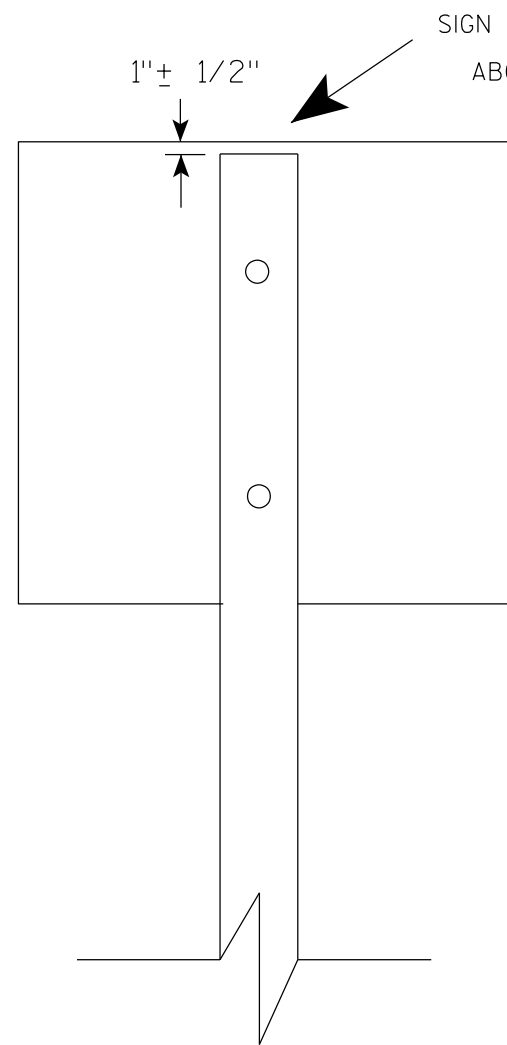
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15

- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. J-Assemblies are considered to be one sign for mounting height.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

- * 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.
- ** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.
- *** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

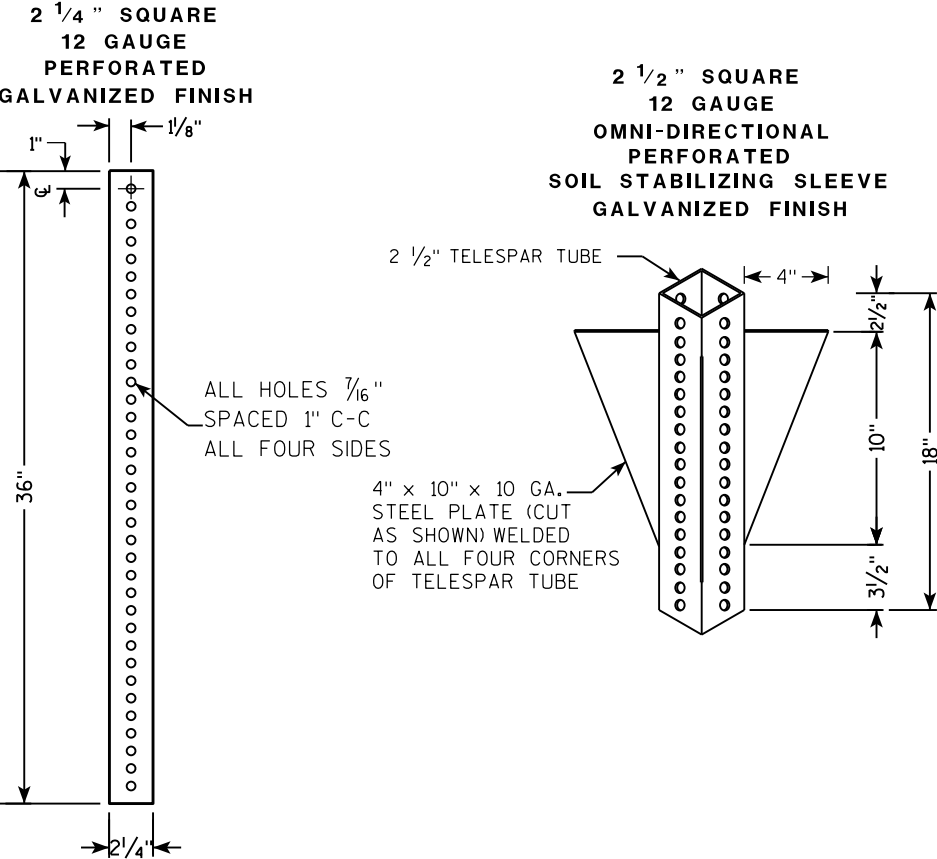
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

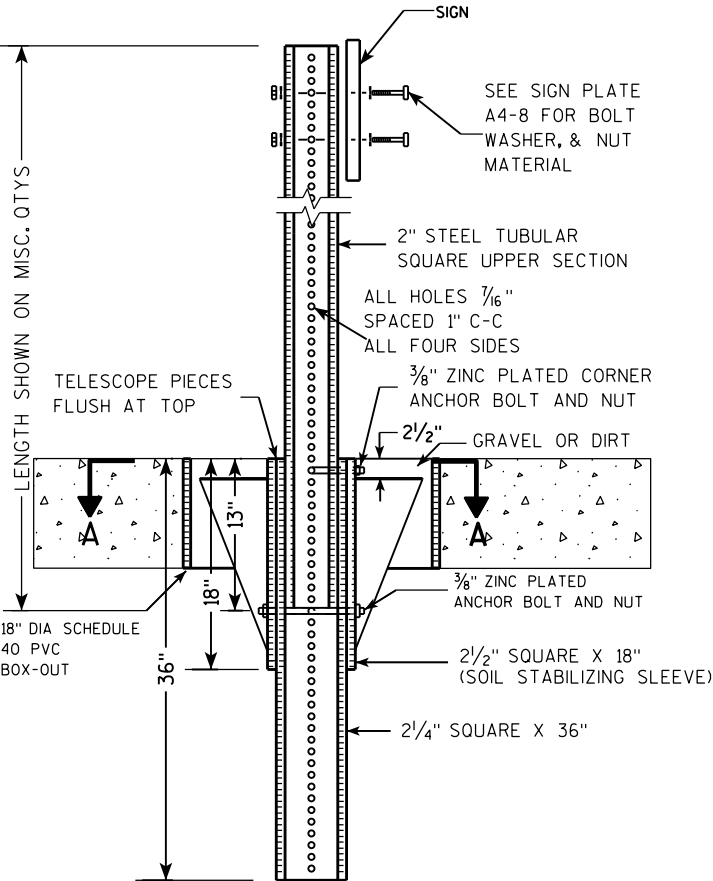
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

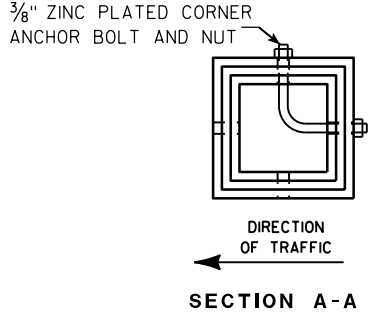
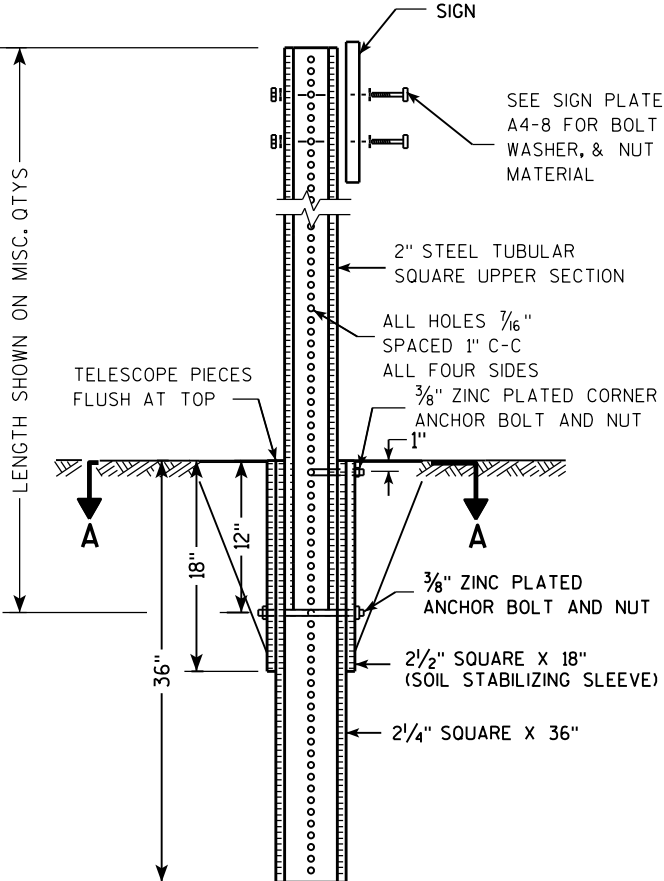
TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

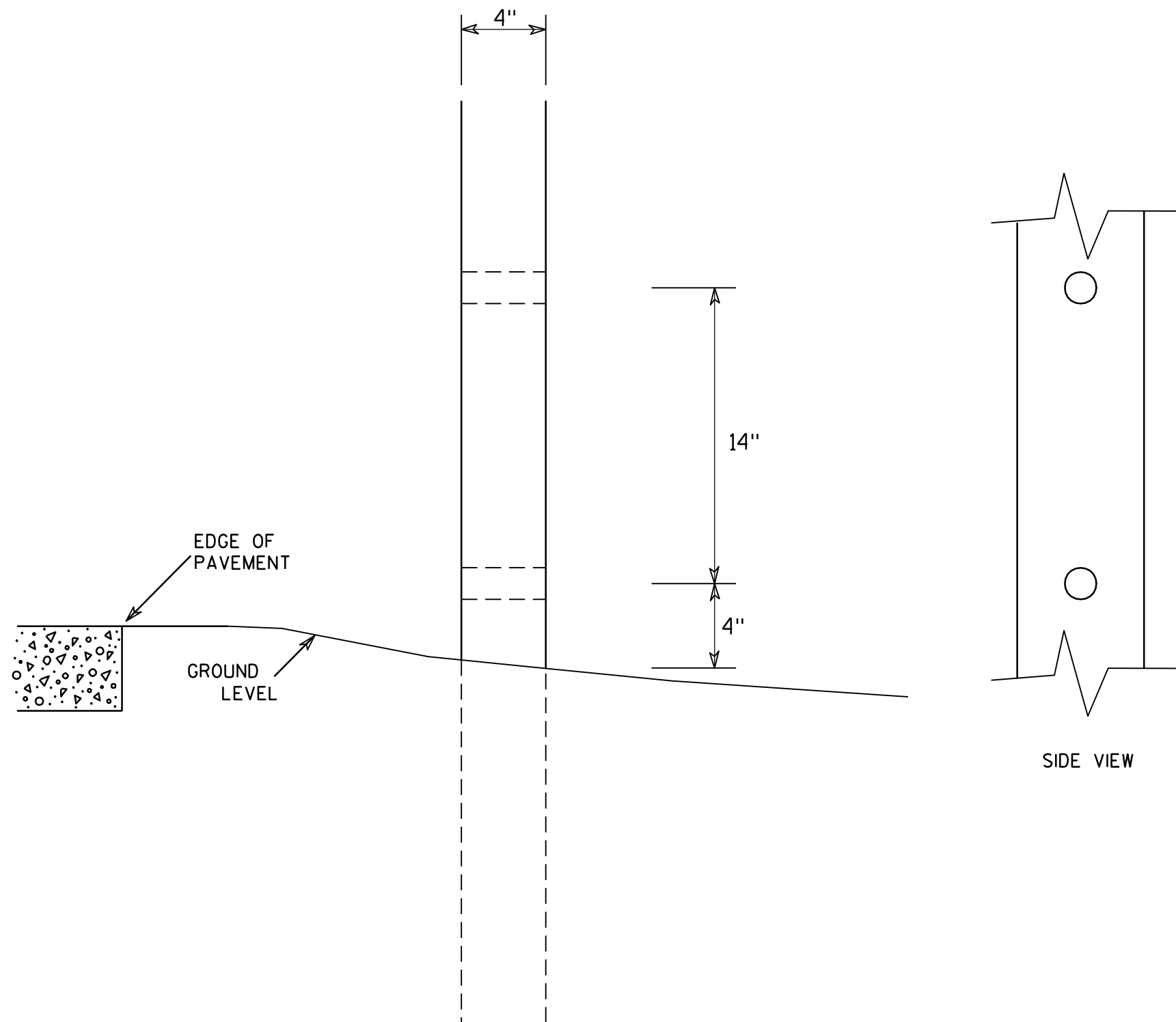
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

**4 X 6 WOOD POST
MODIFICATIONS**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

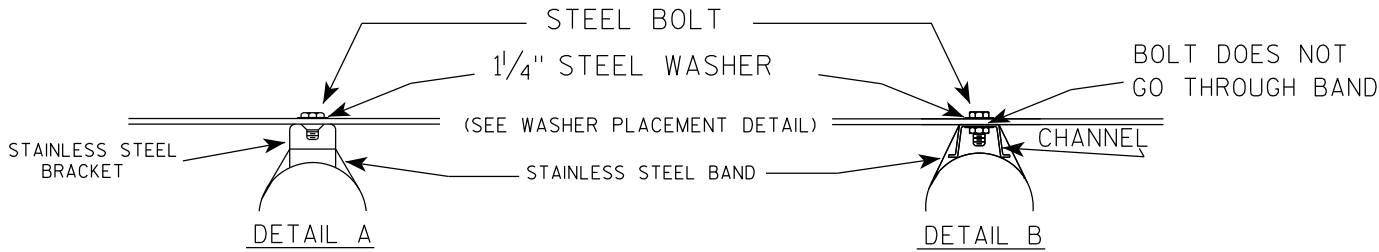
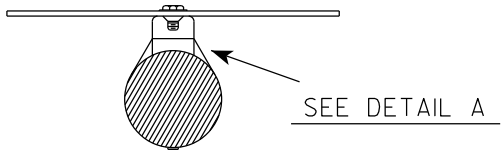
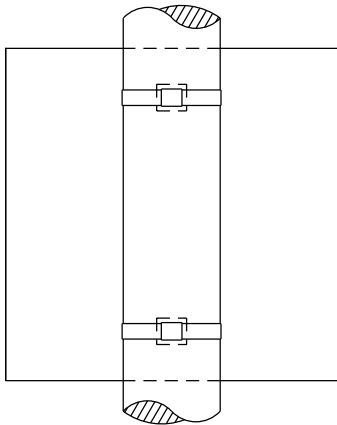
COUNTY:

SHEET NO:

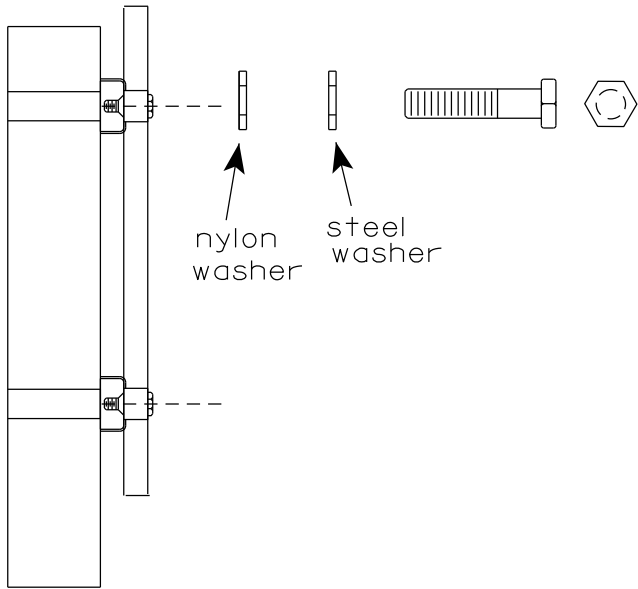
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

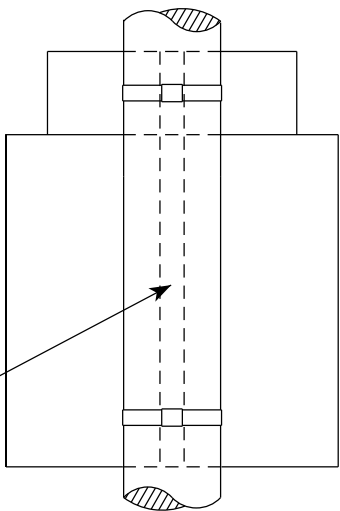


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

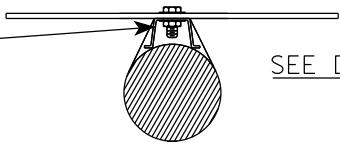
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

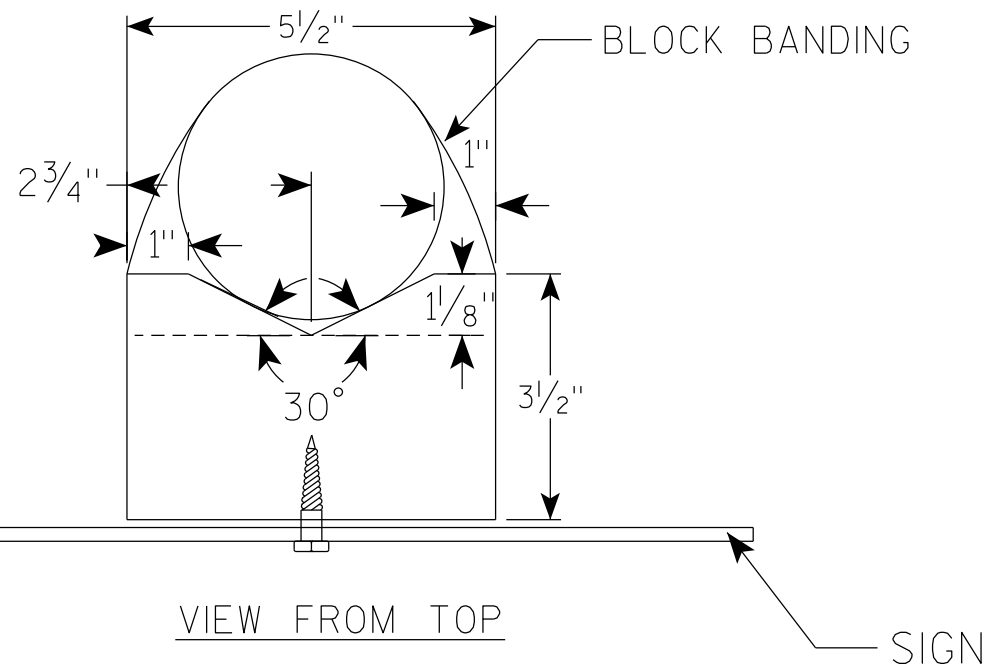
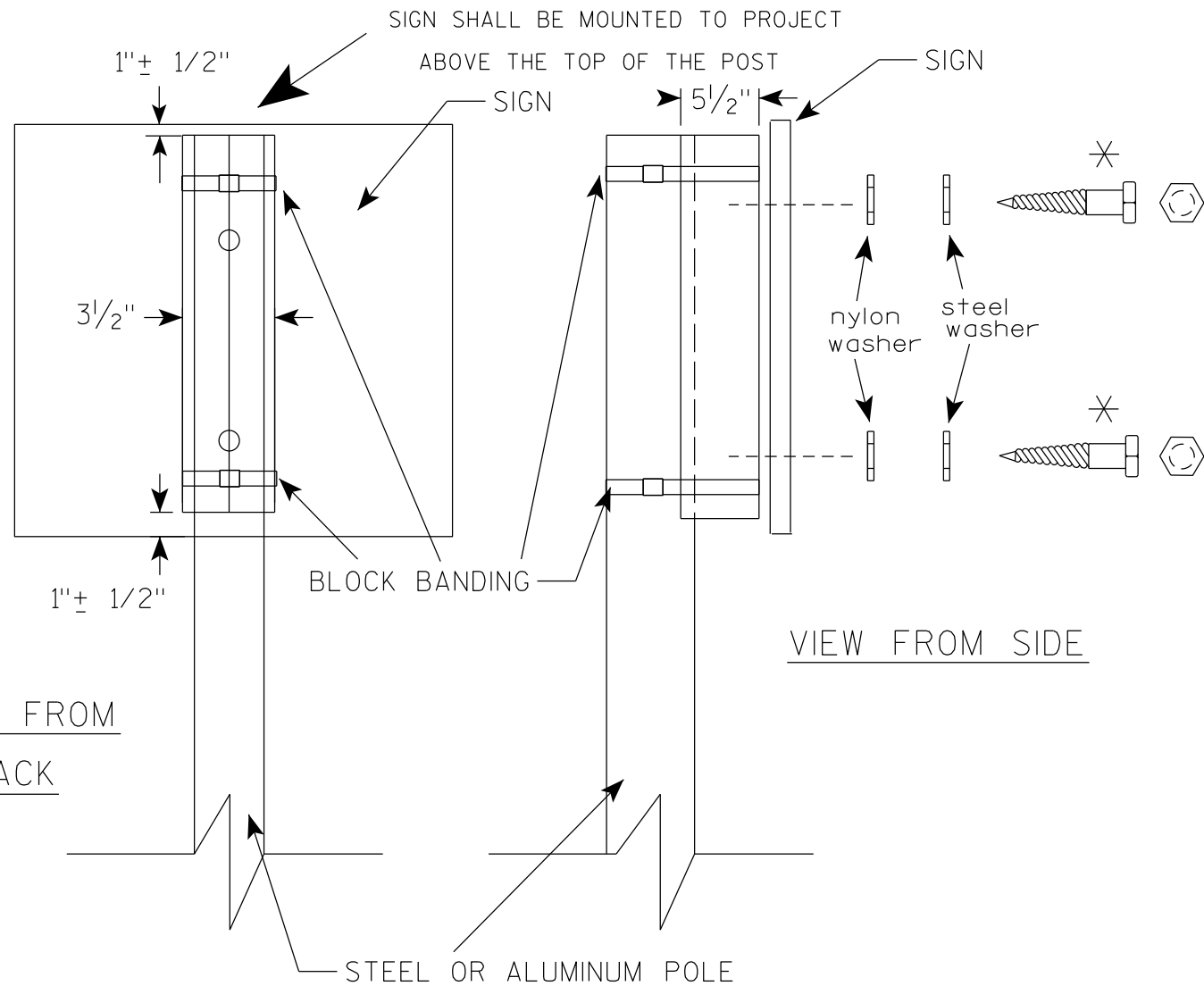


STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4

VIEW FROM
BACK



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

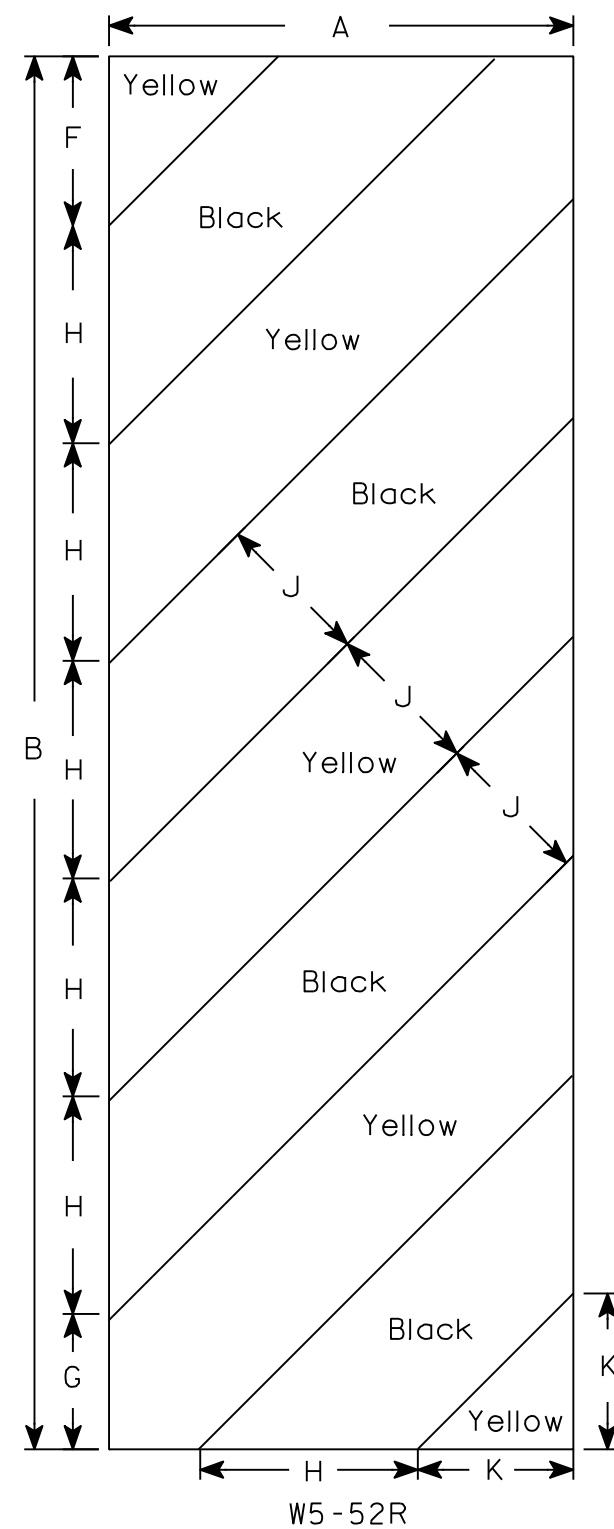
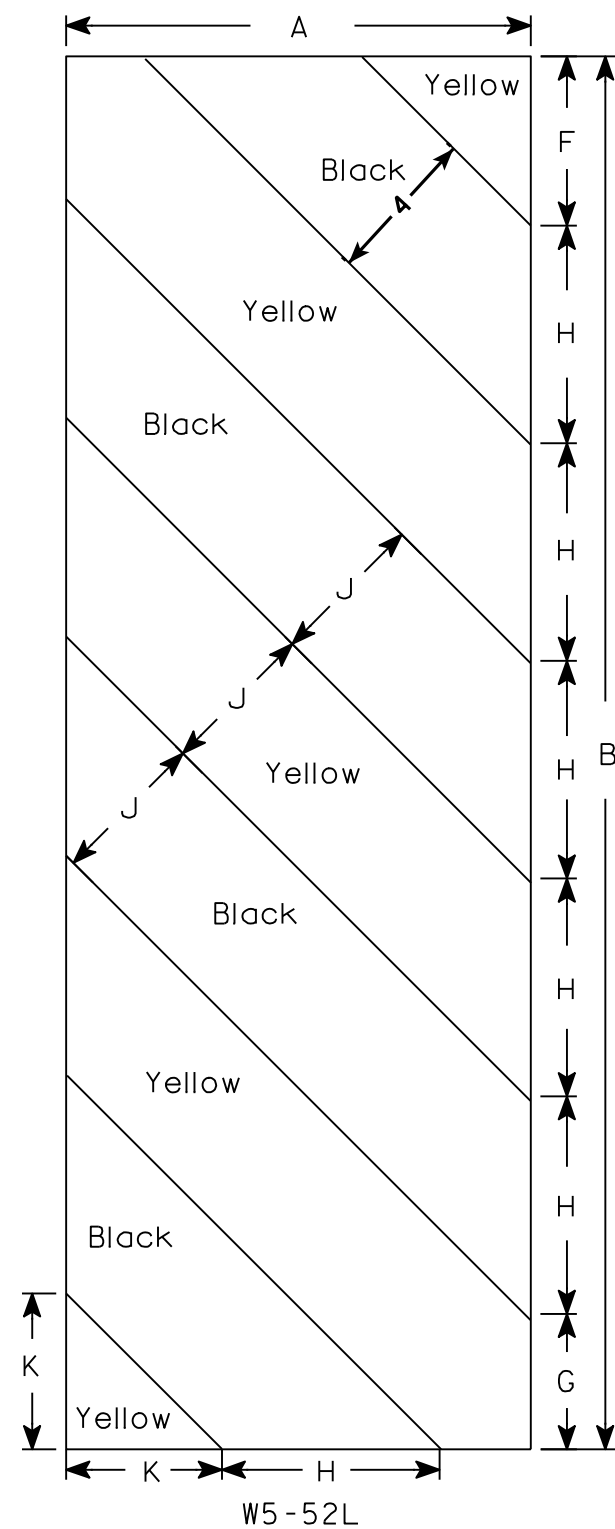
APPROVED Matthew R. Rauch
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-10.2

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 5⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

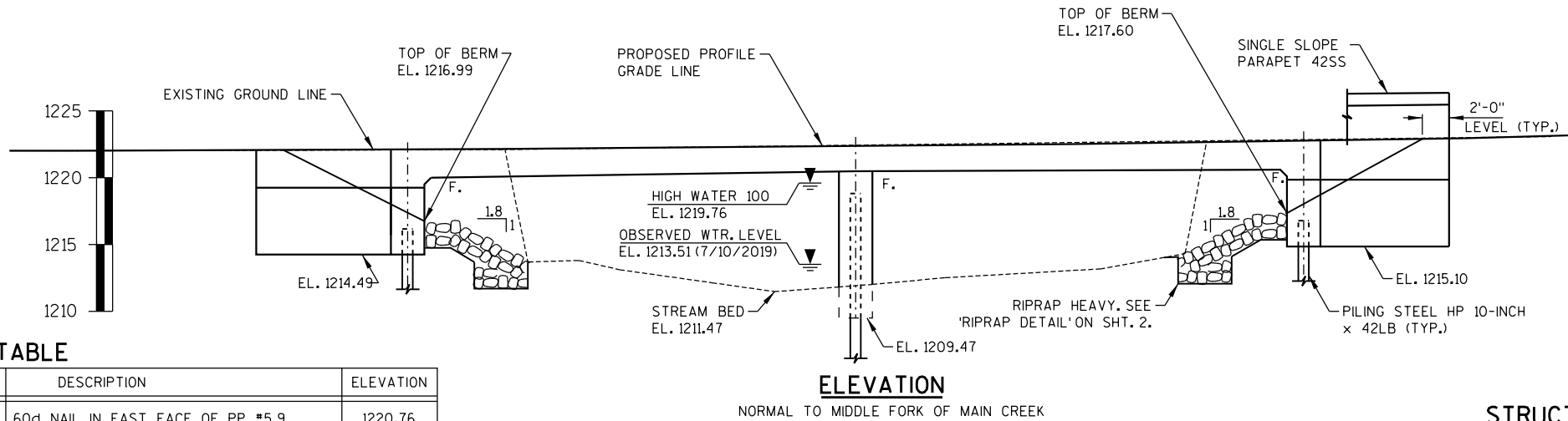
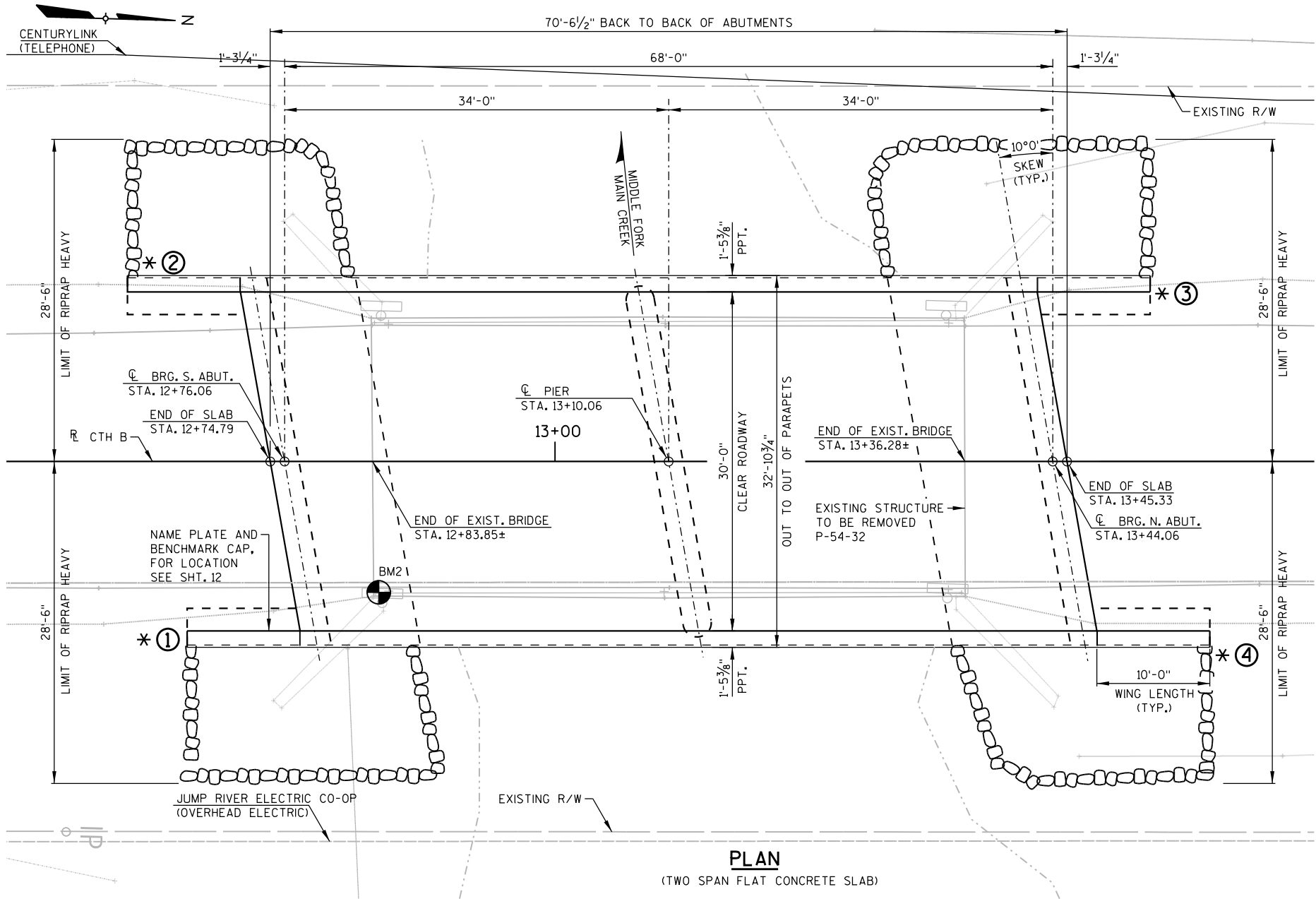
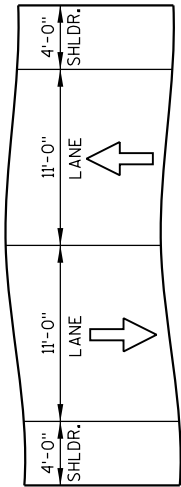
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

PRINTER DRIVER: A:\CLIENT\AMER-USA-WI-WisDOT\dev\WisDOT\bridge\er\Plotdrv\AE_PDF_11 x 17.plt
PEN TABLE: A:\CLIENT\AMER-USA-WI-WisDOT\dev\WisDOT\bridge\er\Pen Tables\AE_WisDOT_Structure.tbl
FILE NAME: G:\OneDrive\OneDrive - AECOM Directory\Shared Folders\60609497-CTHB_Rusk\400_Technical\408-Struct\01-B-54-137-General.Plan.dgn
PLOT DATE: 8/31/2020 PLOT TIME: 8:25:04 AM

8

- * PROVIDE FOR THRIE BEAM GUARDRAIL ATTACHMENT.
(X) INDICATES WING NUMBER



BENCH MARK TABLE

NO.	STATION	DESCRIPTION	ELEVATION
1	10+28, 34' RT.	60d NAIL IN EAST FACE OF PP #5.9	1220.76
2	12+84, 12' RT.	CHISELED SQUARE IN SE CORNER OF BRIDGE DECK.	1221.82
3	14+10, 33' RT.	60d NAIL IN WEST FACE OF PP #5.8	1218.83

HORIZ. DATUM - NAD83/2011, VERTICAL DATUM - NAVD 88 (2012),
COORDINATE SYSTEM: WCCS, RUSK COUNTY

STATE PROJECT NUMBER

8793-00-72

DESIGN DATA

LIVE LOAD:
DESIGN LOADING: HL-93
INVENTORY RATING FACTOR = 1.30
OPERATING RATING FACTOR = 1.69
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 PSF.

MATERIAL PROPERTIES:
CONCRETE MASONRY — SUPERSTRUCTURE ——— f'c = 4,000 P.S.I.
— ALL OTHER ——— f'c = 3,500 P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60 ——— fy = 60,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10-INCH x 42LB. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 30'-0" LONG FOR THE SOUTH ABUTMENT AND 35'-0" LONG FOR THE NORTH ABUTMENT.

PIER TO BE SUPPORTED ON PILING STEEL HP 10-INCH x 42LB. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 30'-0" LONG.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING THE MODIFIED GATE DYNAMIC FORMULA TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA

100 YEAR FREQUENCY
Q100 ——— 2100 CFS
VELOCITY ——— 6.2 FPS
HIGH WATER ELEVATION — 1219.76
WATERWAY AREA ——— 341 SQ. FT.
DRAINAGE AREA ——— 22.6 SQ. MI.
ROAD OVERTOPPING ——— N/A
SCOUR CRITICAL CODE — 5

2 YEAR FREQUENCY
Q2 ——— 560 CFS
VELOCITY ——— 5.2 FPS
HIGH WATER 2 ELEVATION - 1215.74

TRAFFIC VOLUME

CTH B
A.D.T. (2021) = 545
A.D.T. (2041) = 600
DESIGN SPEED = 30 MPH


LIST OF DRAWINGS

- GENERAL PLAN
- CROSS SECTION & QUANTITIES
- SUBSURFACE EXPLORATION 1
- SUBSURFACE EXPLORATION 2
- ABUTMENTS
- WINGS 1 & 2
- WINGS 3 & 4
- ABUTMENT DETAILS
- PIER
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- SINGLE SLOPE PARAPET 42SS



STRUCTURES DESIGN CONTACTS

BRIDGE OFFICE:
AARON BONK (608) 261-0261
CONSULTANT:
BETH NEMEC (715) 342-3069
AECOM PROJECT NO. 60609497

NO.	DATE	REVISION	BY
<div>AECOM</div>			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	 SDR		11/30/20
CHIEF STRUCTURES DESIGN ENGINEER			DATE
STRUCTURE B-54-137			
CTH B OVER MIDDLE FORK MAIN CREEK			
COUNTY		RUSK	TOWN/CITY/VILLAGE LAWRENCE
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	EAN	DESIGN CK'D.	CAB
DRAWN BY	KAM	PLANS CK'D.	EAN
GENERAL PLAN			SHEET 1 OF 12

8

A 3D perspective diagram of a rectangular block. The length is labeled L , the height is labeled H , and the width is labeled 1.0 . A dashed line represents a diagonal cut through the block. A dimension of 1.5 is shown for the cut surface, with a note $3'-0"$ below it.

L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)
 L = AVERAGE ABUTMENT FILL HEIGHT (FT)
 EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS, AND 1.00 FOR TON BID ITEMS)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
 $V_{CY} = V_{CF} (EF)/27$
 $V_{TON} = V_{CY} (2.0)$

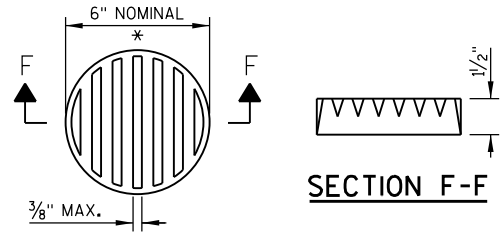


Diagram illustrating the cross-section of a wing wall and its connection to the main structure. Key components and dimensions are labeled:

- SINGLE SLOPE PARAPET 42SS**: The top vertical section of the wing wall.
- PLACE HEAVY RIPRAP EVEN WITH TOP OF WING, 2 FEET FROM WING TIP.**: The riprap layer on the wing surface.
- TOP OF WING**: The horizontal top surface of the wing.
- HEAVY RIPRAP**: The riprap layer on the main structure.
- 2'-0"**: Dimension indicating the distance from the wing tip to the riprap placement.
- 2.5 MIN.**: Minimum dimension for the riprap layer thickness.
- 1**: Dimension indicating the width of the riprap layer.
- WING WALL**: The main vertical structure.
- END OF ABUTMENT WING**: The point where the wing meets the main structure.
- GEOTEXTILE, TYPE HR (TYP.)**: The geotextile layer at the base of the wing.

32'-10 $\frac{3}{4}$ " - OUT TO OUT OF BRIDGE

1'-5 $\frac{3}{8}$ " 15'-0" 15'-0" 1'-5 $\frac{3}{8}$ "

SINGLE SLOPE PARAPET 42SS, TYP.

2.0%

1'-6" SLAB

5"

3/4" V-GROOVE. TERMINATE 6" FROM FRONT FACE OF ABUTMENT (TYP.)

TOP OF BERM

PIPING STEEL HP 10-INCHx42LB

ABUTMENT

R CTH B

POINT REFERRED TO ON PROFILE GRADE LINE

2.0%

5"

3/4" V-GROOVE

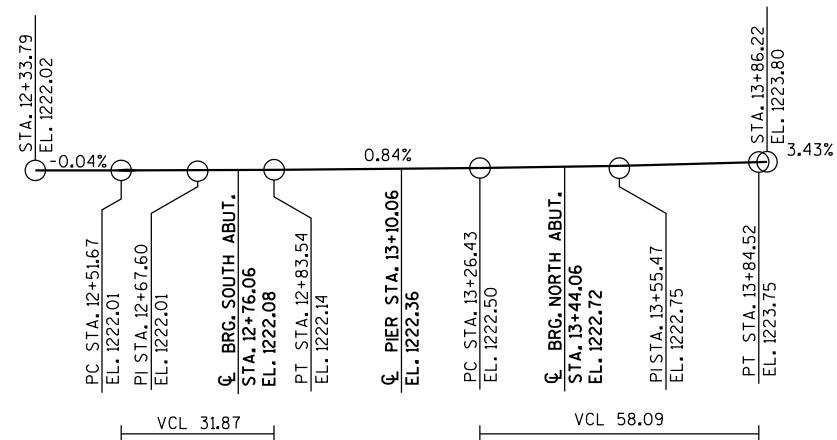
PIER

SINGLE SLOPE PARAPET 42SS

PLACE HEAVY RIPRAP EVEN WITH TOP OF WING. 2 FEET

CROSS-SECTION THRU ROADWAY

BID ITEM NUMBER	BID ITEM	UNIT	SOUTH ABUTMENT	PIER	NORTH ABUTMENT	SUPER.	TOTALS
203.0600.S.01	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS, STATION 13+10	LS					1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-54-137	LS					1
210.1500	BACKFILL STRUCTURE TYPE A	TON	120		120		240
502.0100	CONCRETE MASONRY BRIDGES	CY	33	33	34	152	252
502.3200	PROTECTIVE SURFACE TREATMENT	SY				240	240
502.3210	PIGMENTED SURFACE SEALER	SY	10		10	70	90
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1,915	1,680	1,915		5,510
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	2,020	70	2,000	33,730	37,820
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	9		9		18
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	150	210	175		535
606.0300	RIPRAP HEAVY	CY	70		80		150
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	80		80		160
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2		2		4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50		50		100
645.0120	GEOTEXTILE TYPE HR	SY	160		180		340
	NON-BID ITEMS						
	FILLER	SIZE					1/2" & 3/4"



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
	DRAWN BY	TRA	PLANS CK'D. EAN
CROSS SECTION & QUANTITIES		SHEET 2 OF 12	

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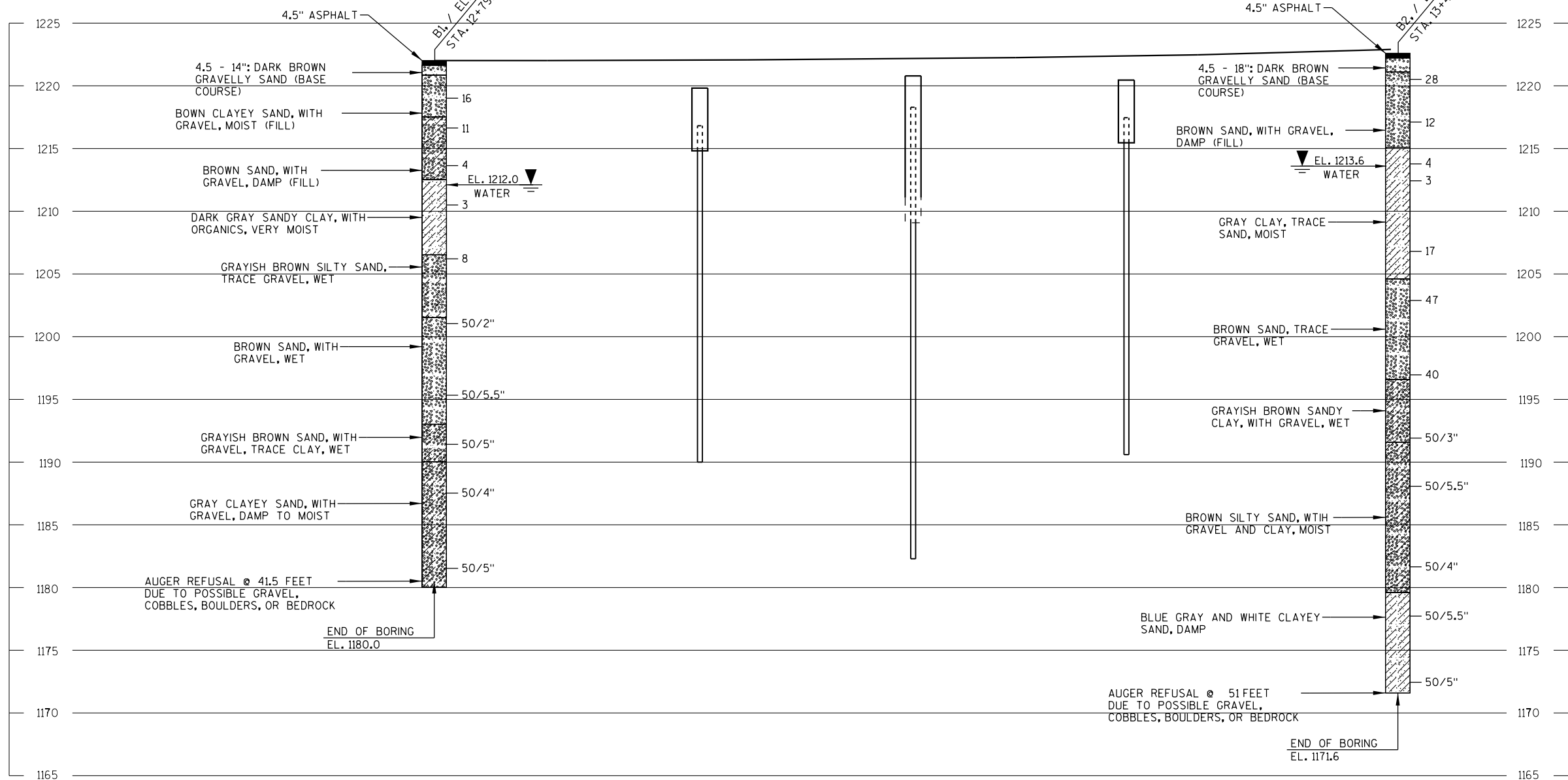
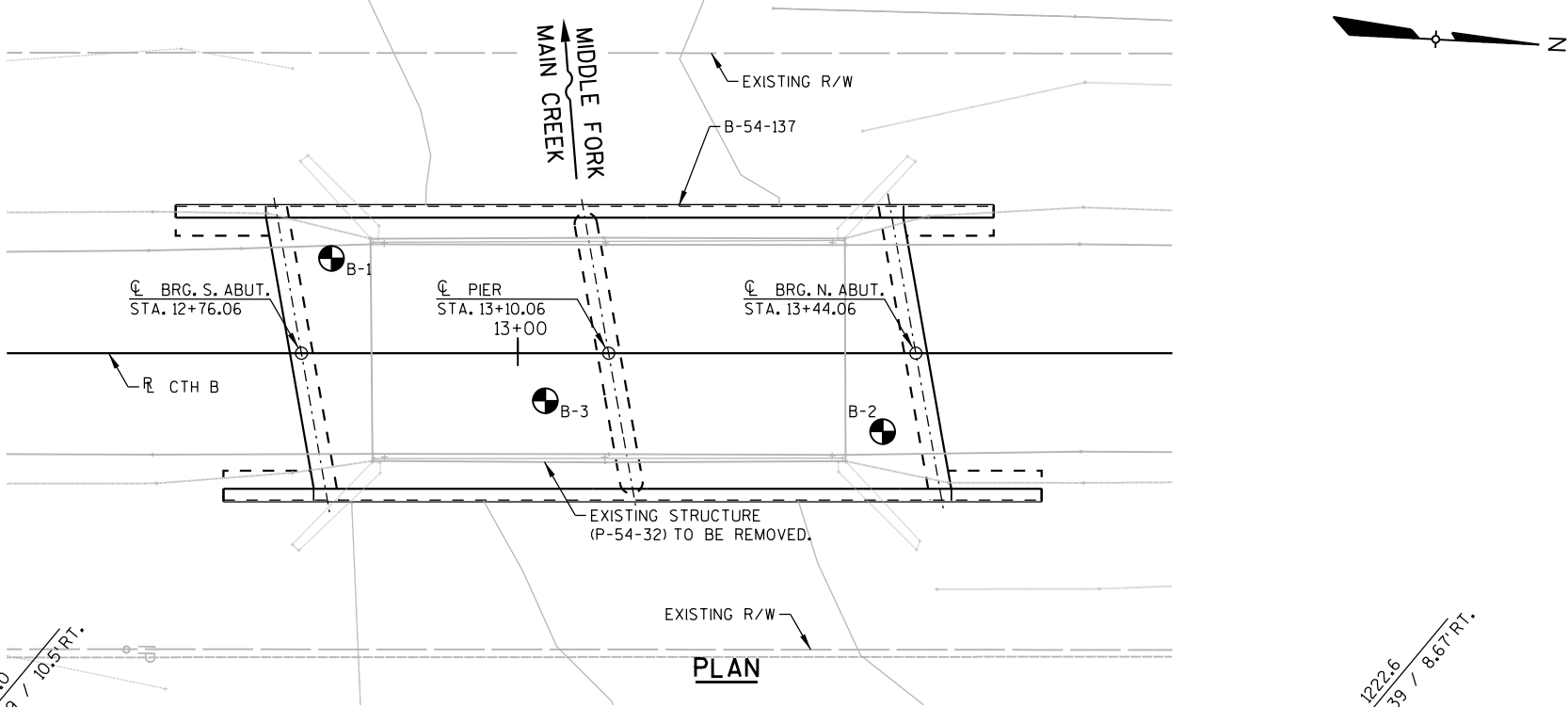
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PLOT TIME: 10:52:02 PM

BATCH PRINT SHEET 1 OF 1

8

BORING #	DATE COMPLETED
B1	9/23/2019
B2	9/23/2019
B3	9/23/2019
BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.	
REPORT COMPLETED BY: 10/23/2019	
ALL COORDINATES REFERENCED TO WCCS RUSK COUNTY	



STATE PROJECT NUMBER			
8793-00-72			
MATERIAL SYMBOLS			
ASPHALT	TOPSOIL	PEAT	
CONCRETE	FILL	GRAVEL	
SAND	CLAY	SILT	
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)	
SHALE	SANDSTONE	IGNEOUS/META	

LEGEND OF BORING

BORING # / STA. / OFF-SET

ST 17

0.25' (1) (2)

▽

F-C COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29'

REC=80%, ROD=72%

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING

▽ END OF DRILLING

▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

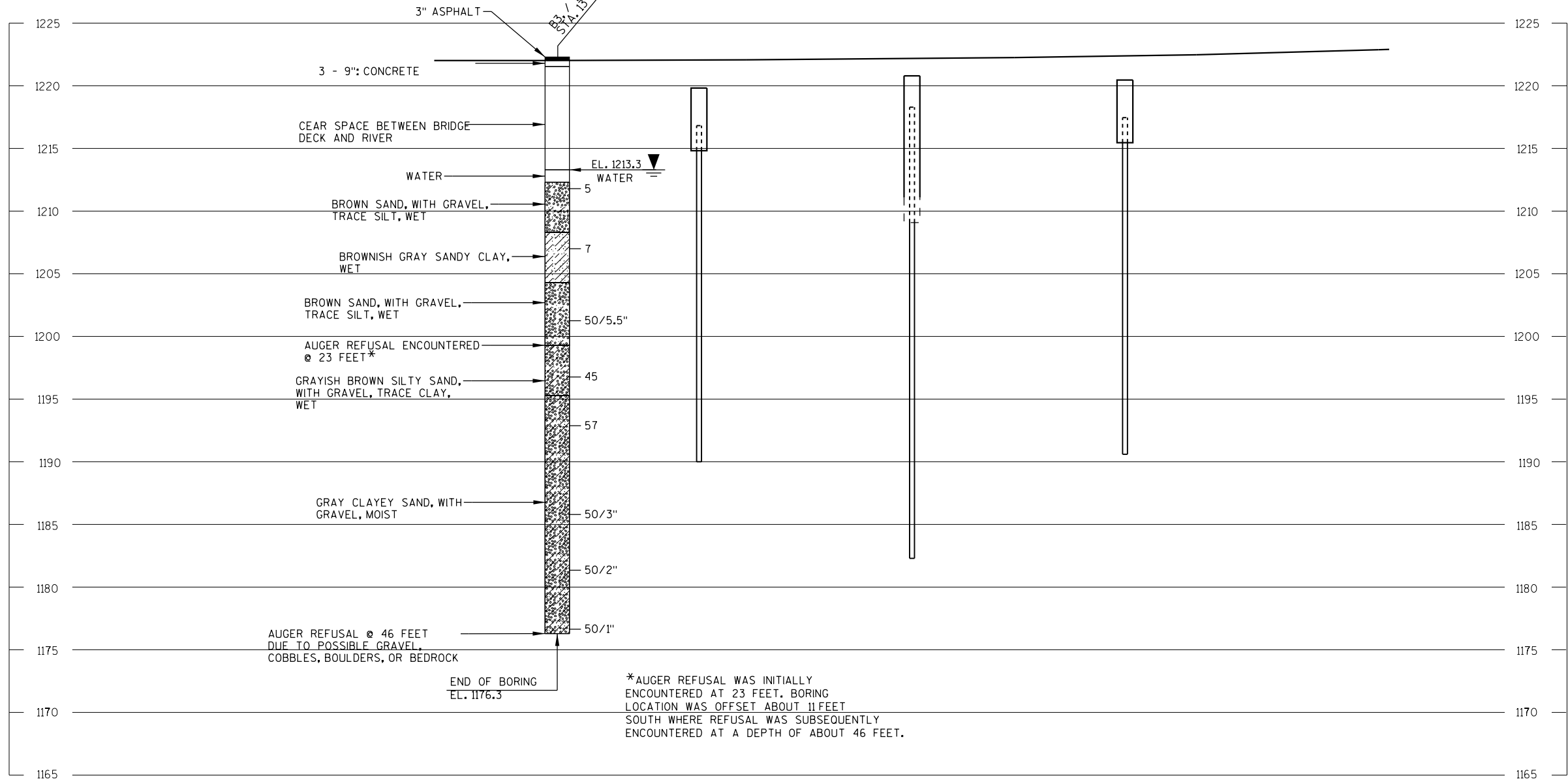
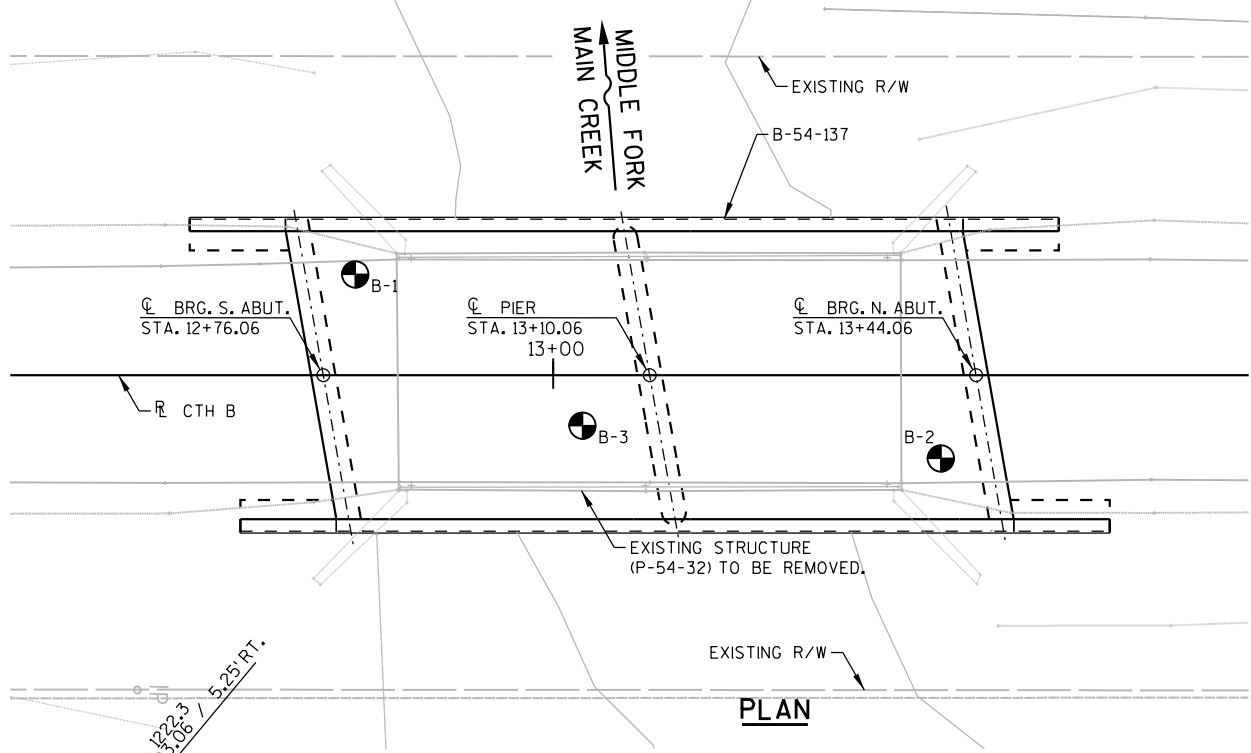
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS EAN
SHEET 3 OF 12			
SUBSURFACE EXPLORATION 1			

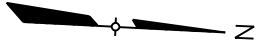
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BORING #	DATE COMPLETED
B1	9/23/2019
B2	9/23/2019
B3	9/23/2019
BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.	
REPORT COMPLETED BY: 10/23/2019	
ALL COORDINATES REFERENCED TO WCCS RUSK COUNTY	



*AUGER REFUSAL WAS INITIALLY
ENCOUNTERED AT 23 FEET. BORING
LOCATION WAS OFFSET ABOUT 11 FEET
SOUTH WHERE REFUSAL WAS SUBSEQUENTLY
ENCOUNTERED AT A DEPTH OF ABOUT 46 FEET.



STATE PROJECT NUMBER			
8793-00-72			
MATERIAL SYMBOLS			
ASPHALT	TOPSOIL	PEAT	
CONCRETE	FILL	GRAVEL	
SAND	CLAY	SILT	
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)	
SHALE	SANDSTONE	IGNEOUS/META	

LEGEND OF BORING	
(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)	
(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.	
GROUND WATER ELEVATION	
▽ AT TIME OF DRILLING	
▽ END OF DRILLING	
▽ AFTER DRILLING	
ABBREVIATIONS	
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE	

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION			
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.			

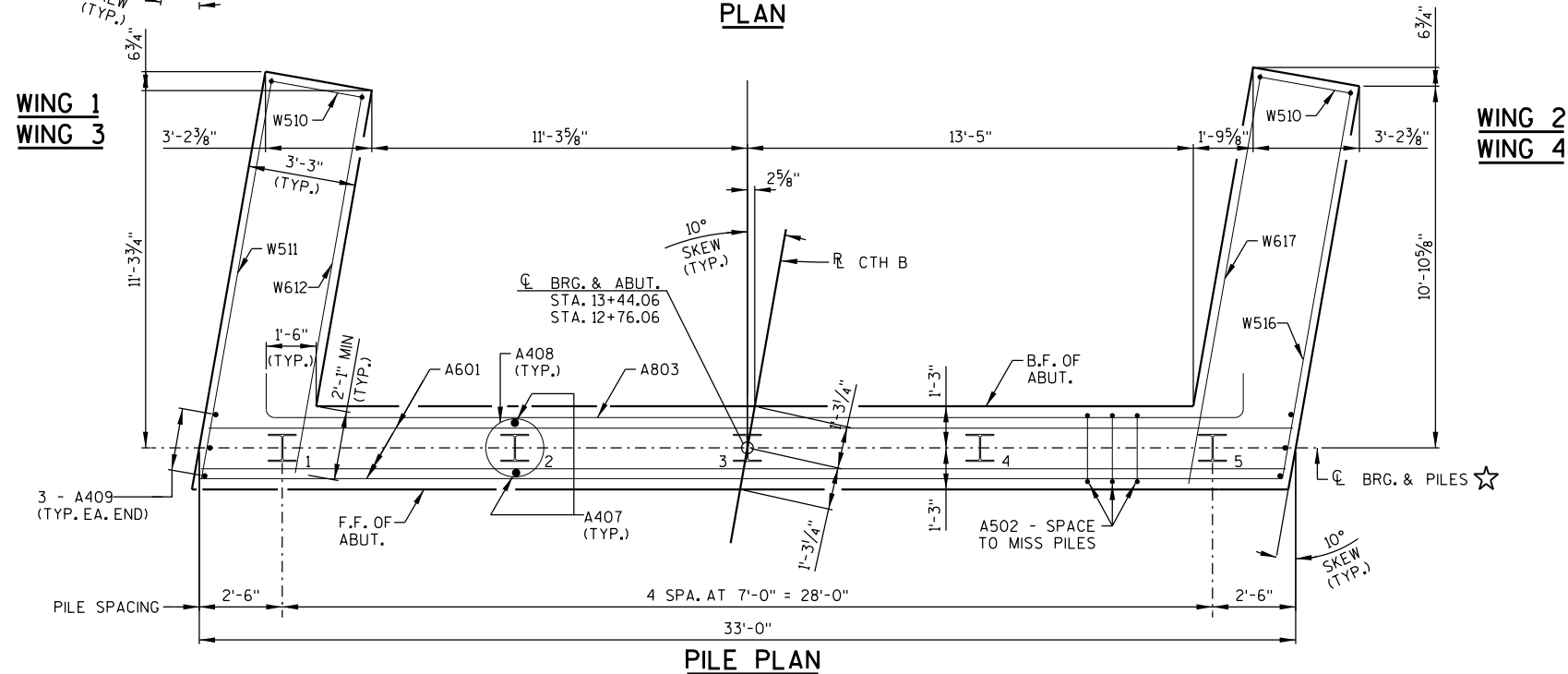
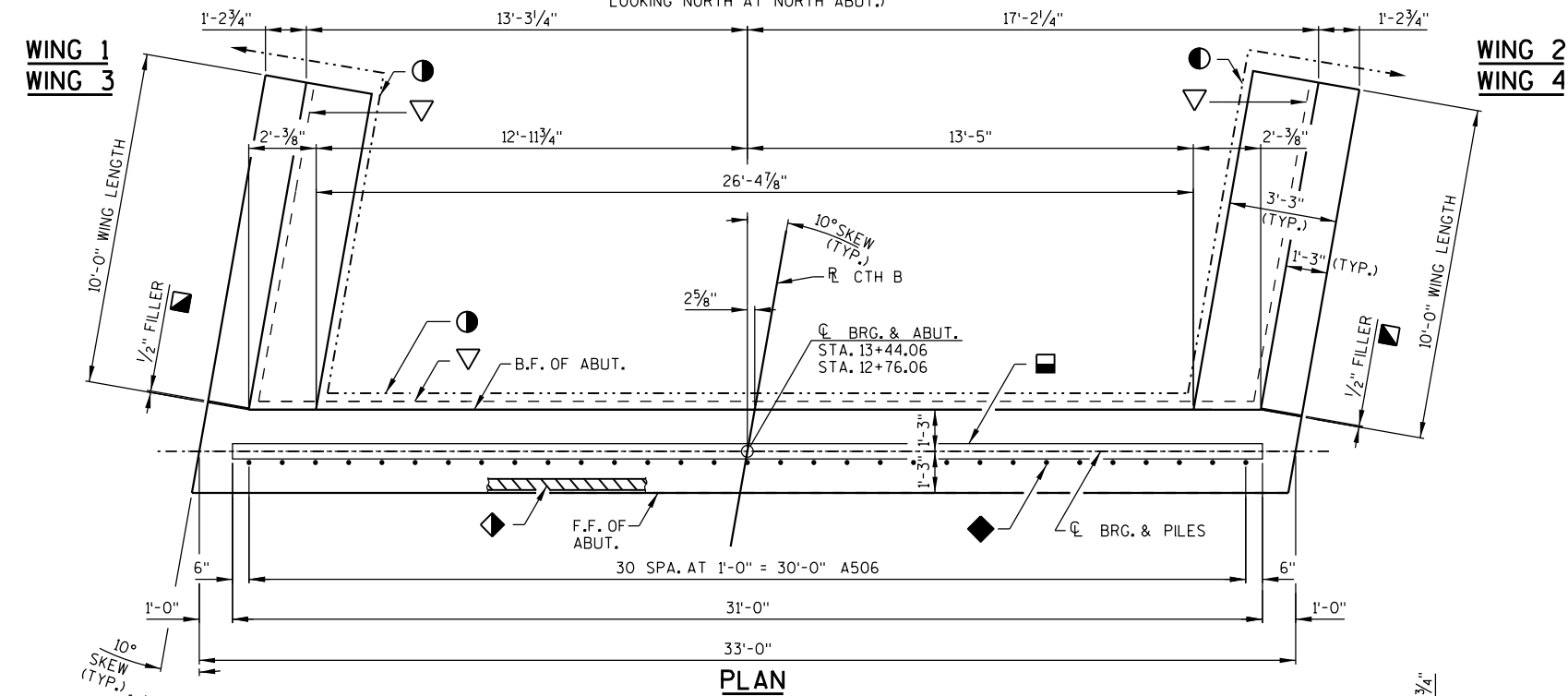
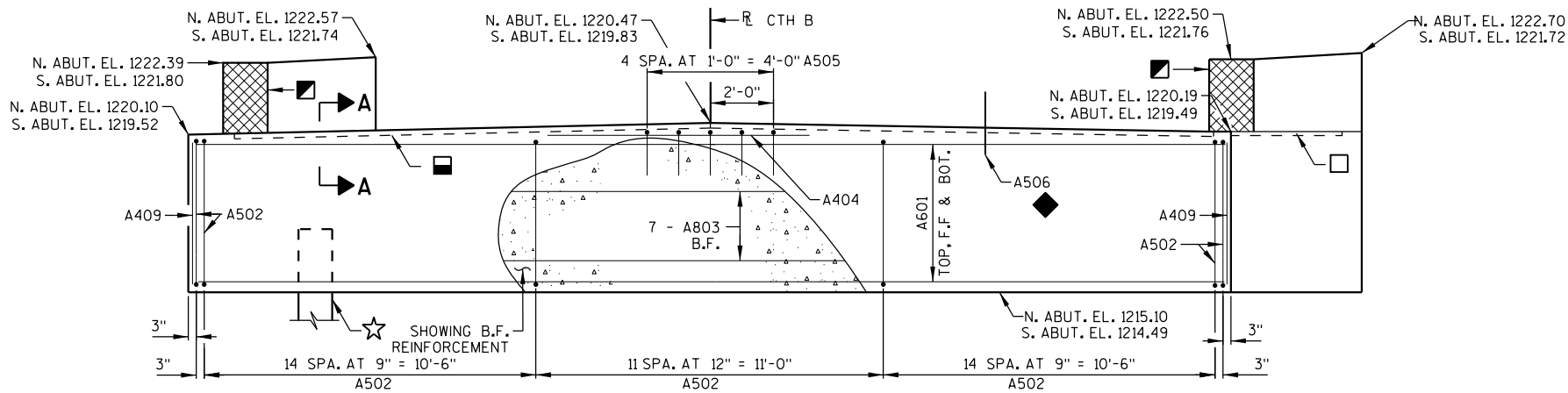
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS EAN
SUBSURFACE EXPLORATION 2		SHEET 4 OF 12	

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BATCH PRINT SHEET 1 OF 1

8



NOTES

ELEVATIONS AND DIMENSIONS ARE GIVEN AT THE CL OF ABUTMENT. FOR WING DETAILS AND ELEVATIONS SEE SHEETS 6 & 7.

WING LENGTH INCLUDES 1/2" FILLER.

DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

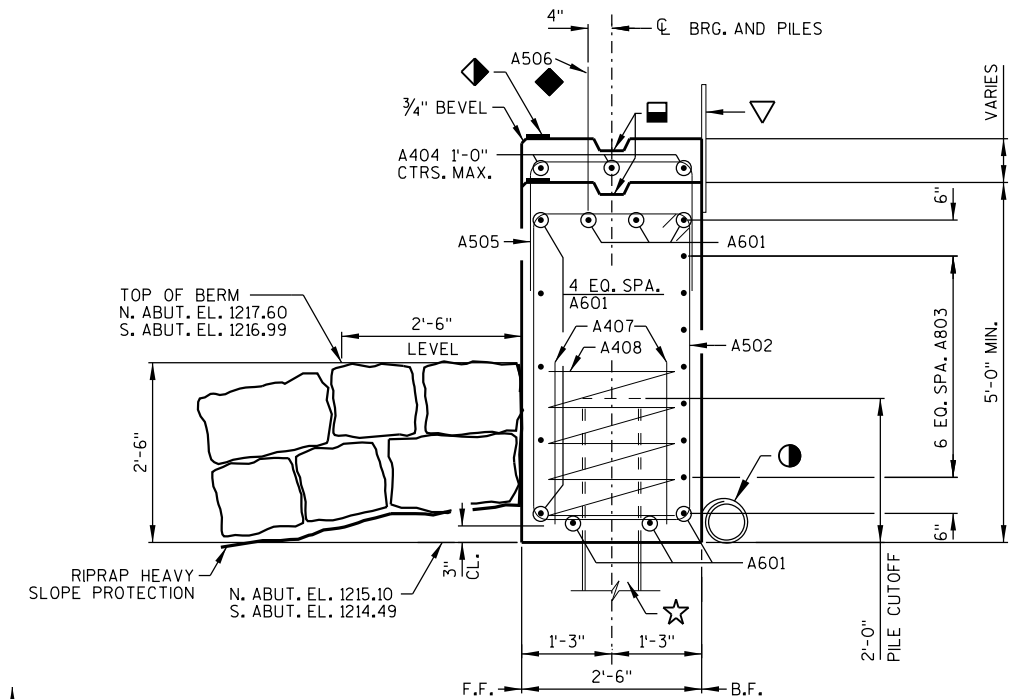
SPACE A502 BARS TO MISS PILING.

LEGEND

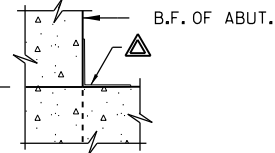
- ☆ SUPPORT ABUTMENTS ON PILING STEEL HP 10-INCH x 42 LB. SEE FOUNDATION DATA ON THIS SHEET AND PILE SPLICE DETAIL ON SHEET 8.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. DRAIN BOTH ABUTMENTS TO DOWNSTREAM SIDE OF BRIDGE. ATTACH RODENT SHIELD AT ENDS OF PIPE. SEE SHT. 2.
- 1/2" FILLER TO EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)
- ◆ A506 OR P506 AT 1'-0". BARS MAY BE PLACED AFTER CONCRETE HAS BEEN POURED BUT PRIOR TO ITS INITIAL SET. EMBED 1'-0".
- ▽ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- ◆ 4"x3/4" FILLER - TO EXTEND FULL LENGTH OF ABUTMENT BODY.
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2"x6".
- △ PLACE BOTTOM HALF OF RUBBERIZED MEMBRANE WATERPROOFING, HORIZONTAL IN THIS AREA.

PILE NOTE

ABUTMENT TO BE SUPPORTED ON PILING STEEL HP 10-INCH x 42 LB. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 30'-0" LONG FOR THE SOUTH ABUTMENT AND 35'-0" LONG FOR THE NORTH ABUTMENT.



ABUT. CONCRETE
SUPER. CONCRETE

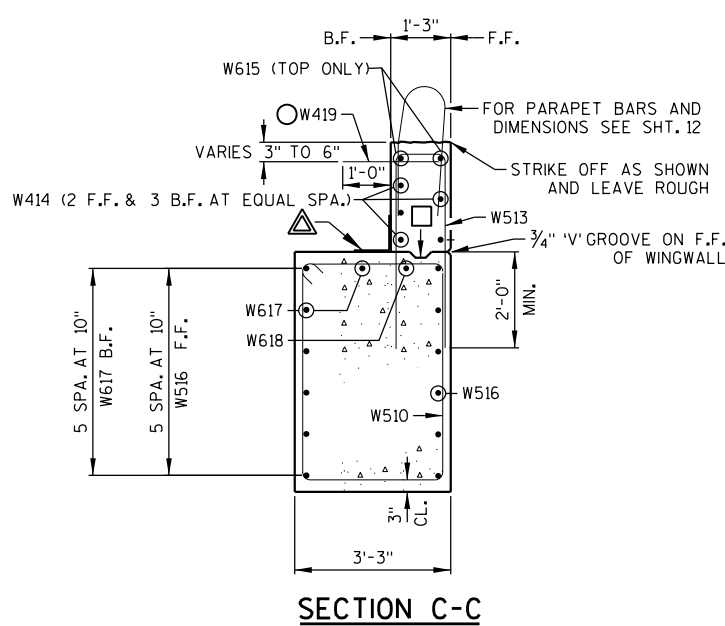
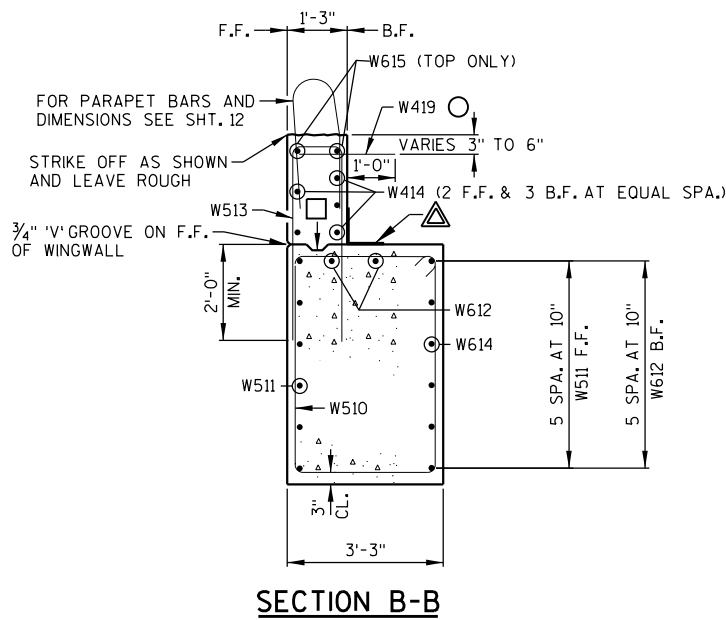
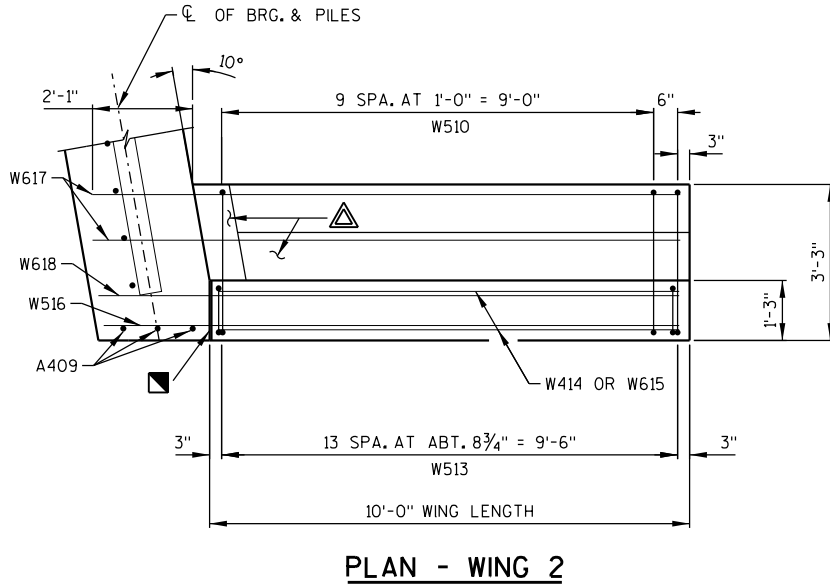
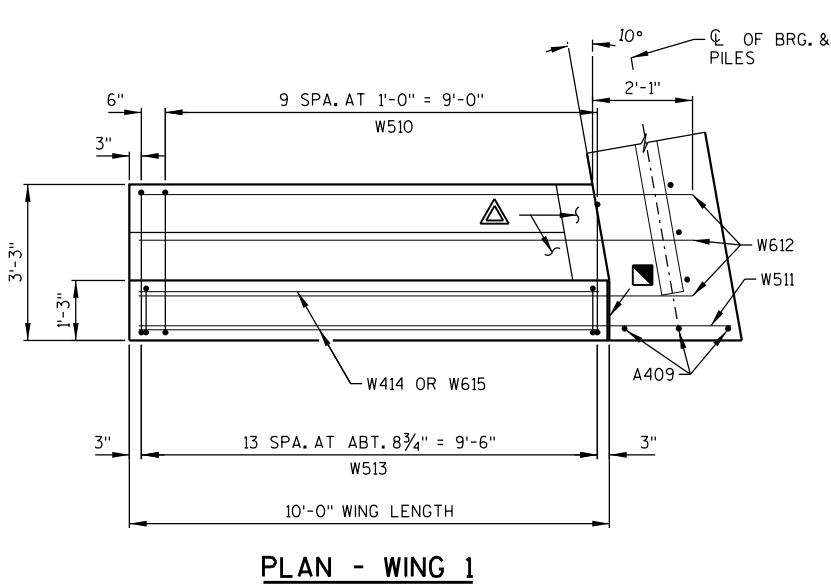
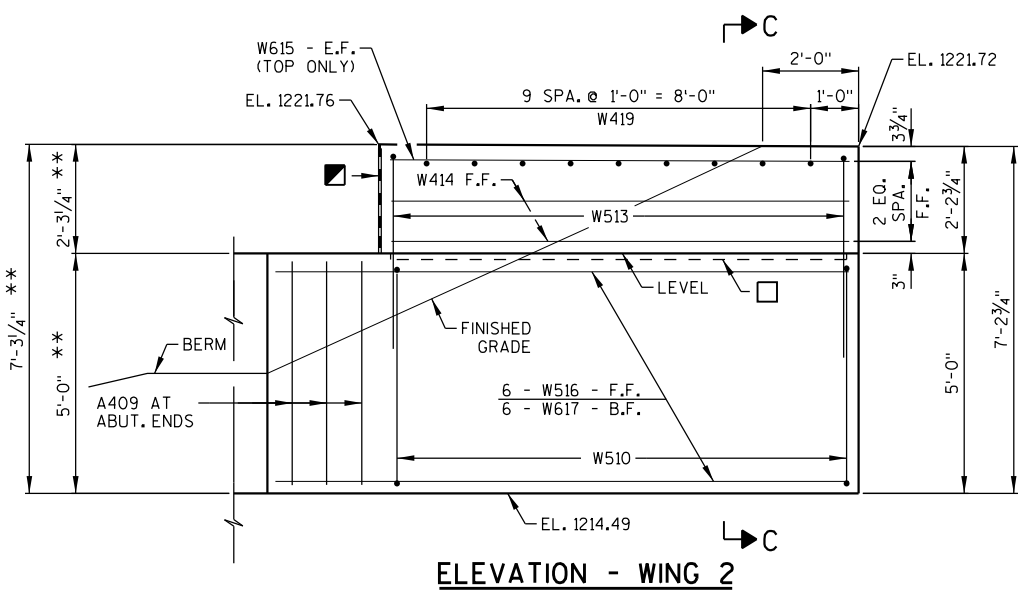
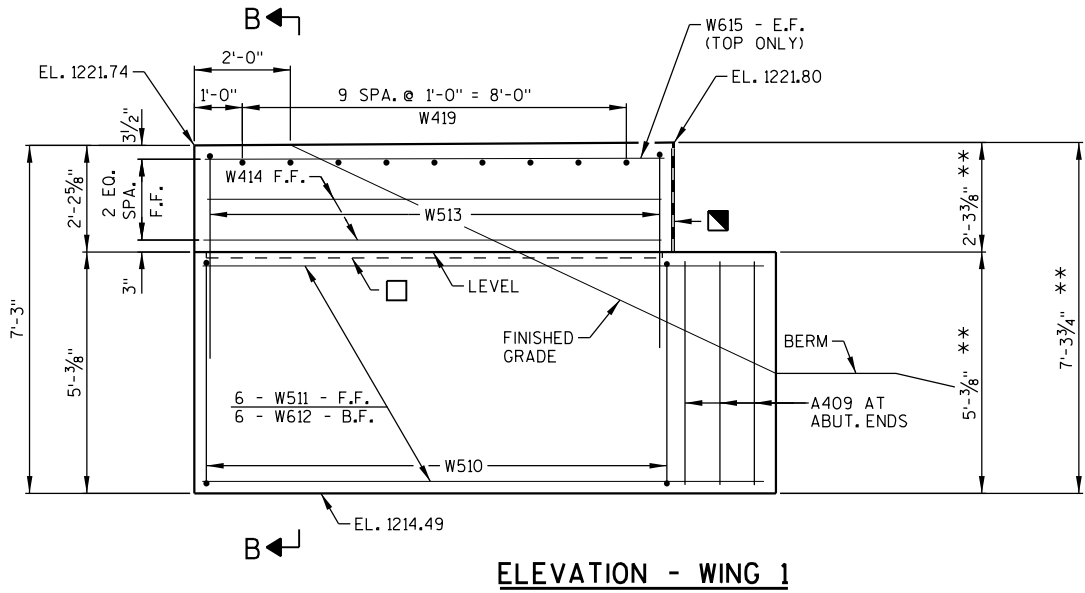


STATE PROJECT NUMBER

8793-00-72

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS CK'D. EAN
ABUTMENTS		SHEET 5 OF 12	

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LEGEND

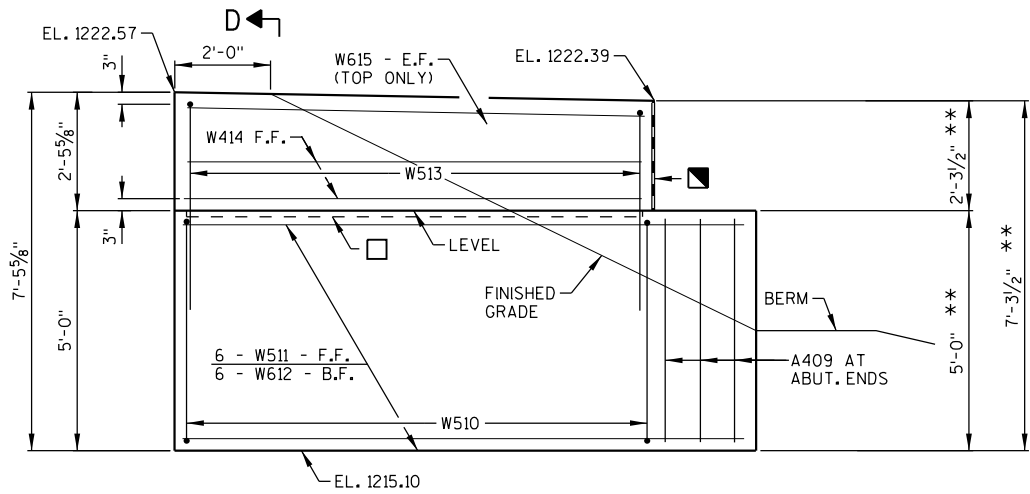
- ** DIMENSIONS ARE GIVEN AT THE B.F. OF ABUTMENT.
- OPTIONAL CONSTRUCTION JOINT KEYWAY FORMED BY A BEVELED 2"x6", WITH RUBBERIZED MEMBRANE WATERPROOFING ON BACKFACE.
- W419 AT 1'-0" ALONG ENTIRE WING LENGTH. PLACE IN WINGS ADJACENT TO SURFACE DRAIN APRON ONLY.
- FOR ADDITIONAL SYMBOL DESCRIPTIONS SEE SHT. 5.

NOTE

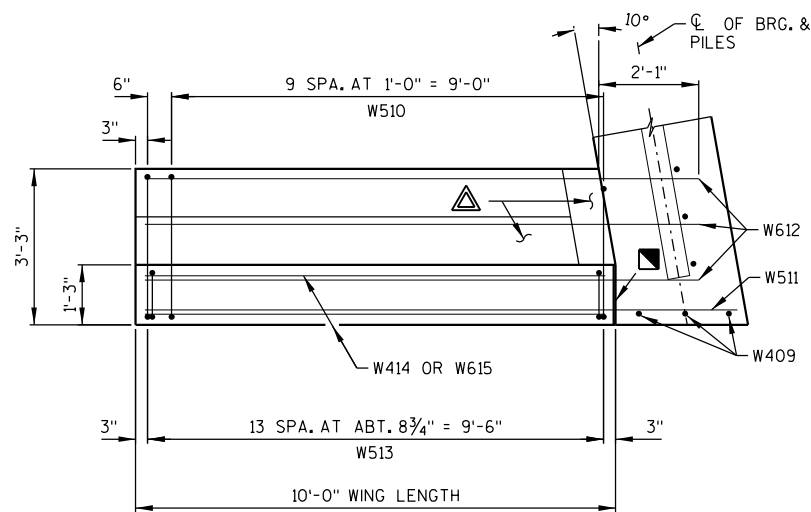
FOR TYPICAL FILL SECTION AT WING TIPS SEE SHT. 2

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS CK'D. EAN
WINGS 1 & 2		SHEET 6 OF 12	

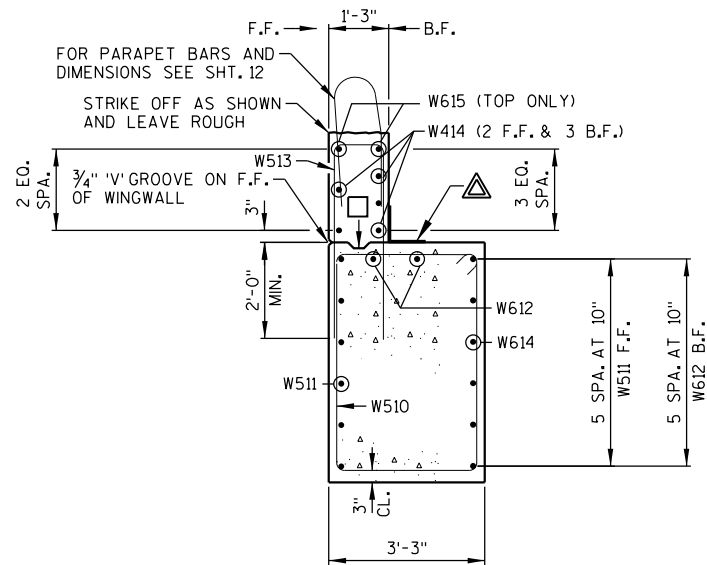
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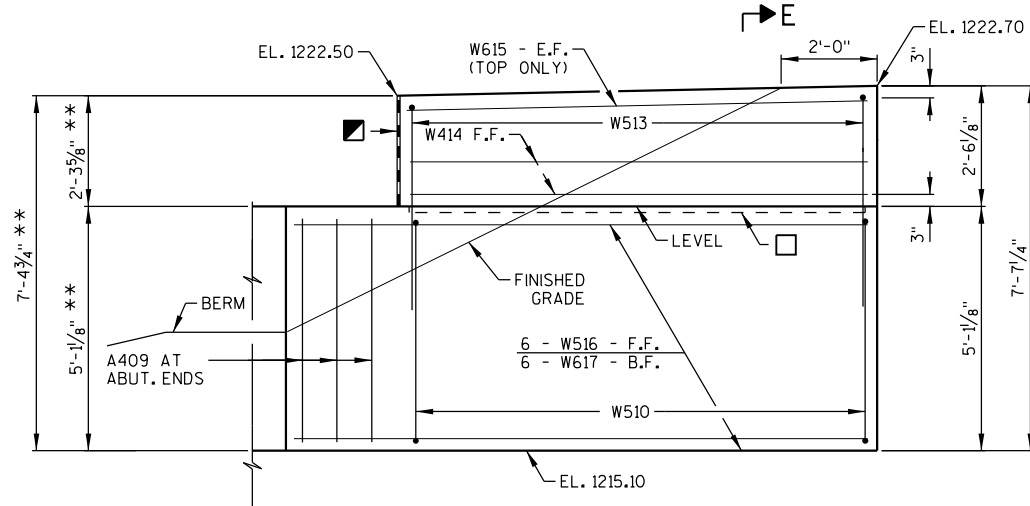
ELEVATION - WING 3



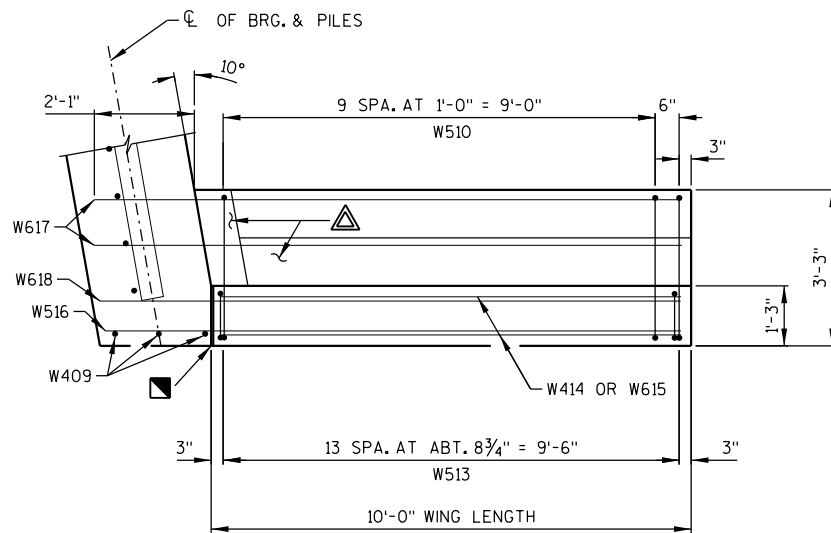
PLAN - WING 3



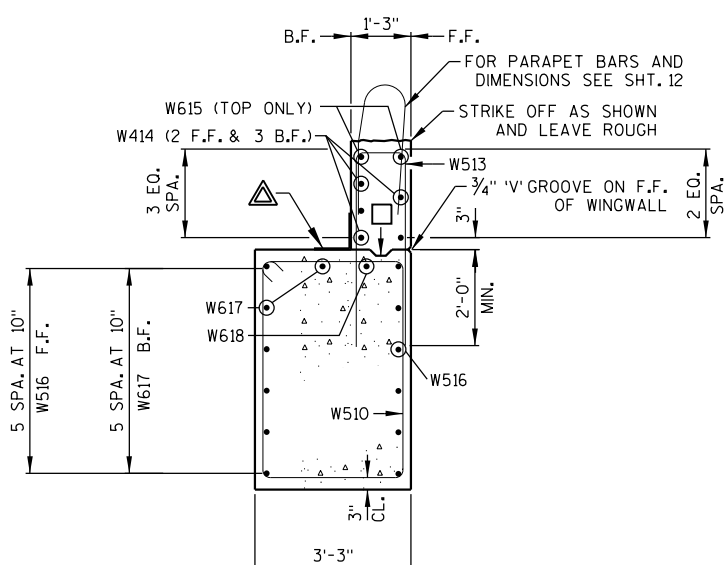
SECTION D-D



ELEVATION - WING 4



PLAN - WING 4

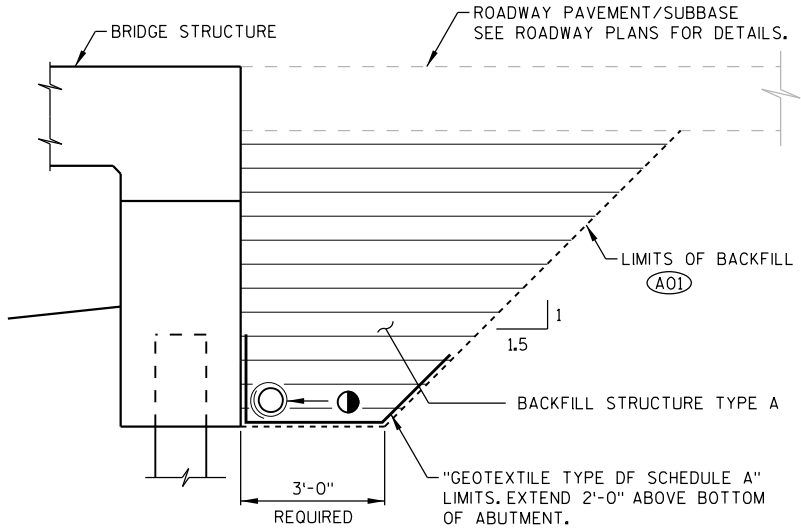


SECTION E-E

- LEGEND**
- ** DIMENSIONS ARE GIVEN AT THE B.F. OF ABUTMENT.
 - OPTIONAL CONSTRUCTION JOINT KEYWAY FORMED BY A BEVELED 2"x6", WITH RUBBERIZED MEMBRANE WATERPROOFING ON BACKFACE.
 - FOR ADDITIONAL SYMBOL DESCRIPTIONS SEE SHT. 5.
- NOTE**
- FOR TYPICAL FILL SECTION AT WING TIPS SEE SHT. 2

STATE PROJECT NUMBER			
8793-00-72			
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS CK'D. EAN
WINGS 3 & 4		SHEET 7 OF 12	

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 PLOT DATE: 8/31/2020 PLOT TIME: 12:47:04 AM



SECTION THRU ABUTMENT

BACKFILL STRUCTURE LIMITS

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-37-458" SHALL BE THE EXISTING GROUNDLINE.

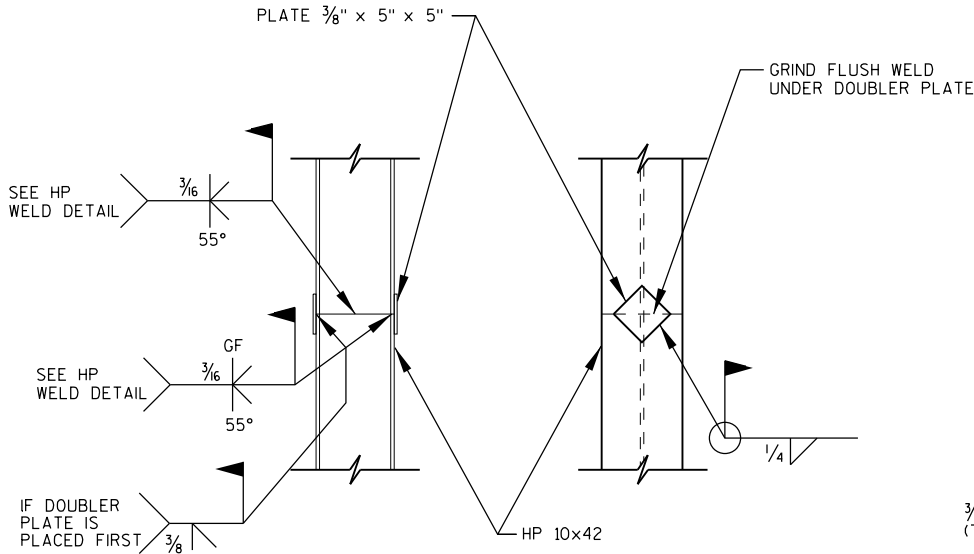
(A01) BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

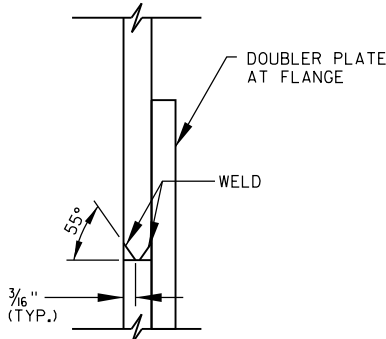
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE THE BOTTOM OF THE ABUTMENT.

1 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO "EXCAVATION FOR STRUCTURES BRIDGES B-37-458".



PILE SPLICE DETAIL

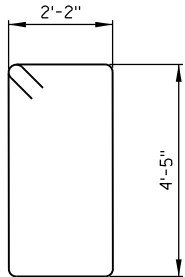


WELD DETAIL

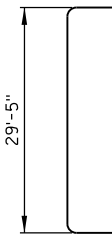
BILL OF BARS

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR. BOTH ABUTMENTS INCLUDED IN THIS BILL OF BARS

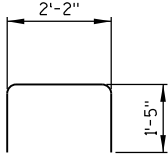
MARK	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
UNCOATED BARS					TOTAL WEIGHT = 3,830 LBS
A601	22	32-8			ABUT. F.F. TOP & BOTTOM HORIZ.
A502	84	14-0	X		ABUT. STIRRUP VERT.
A803	14	31-8	X		ABUT. B.F. HORIZ.
A404	6	9-0			ABUT. TOP HORIZ.
A505	10	4-9	X		ABUT. TOP VERT.
A407	20	2-3			ABUT. DOWELS AT PILES VERT.
A408	10	28-0	X		ABUT. AT PILES VERT.
A409	12	4-7			ABUT. AT ENDS VERT.
COATED BARS					TOTAL WEIGHT = 2,560 LBS
A506	62	2-0			ABUT. DOWELS VERT.
W510	44	15-6	X		WINGS 1 - 4 STIRRUP VERT.
W511	12	12-4			WINGS 1 & 3 F.F. HORIZ.
W612	16	11-7			WINGS 1 & 3 B.F. & TOP HORIZ.
W513	56	9-9	X		WINGS 1 - 4 TOP VERT.
W414	20	9-7			WINGS 1 - 4 TOP HORIZ.
W615	8	9-7			WINGS 1 - 4 TOP HORIZ.
W516	12	11-11			WINGS 2 & 4 F.F. HORIZ.
W617	14	12-4			WINGS 2 & 4 B.F. & TOP HORIZ.
W618	2	12-1			WINGS 2 & 4 TOP HORIZ.
W419	18	2-0			WINGS 1 & 2 DOWELS HORIZ.



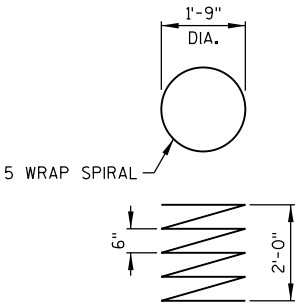
A502



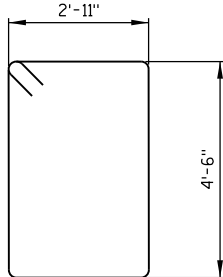
A803



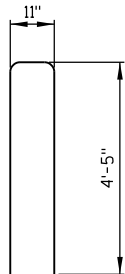
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A408

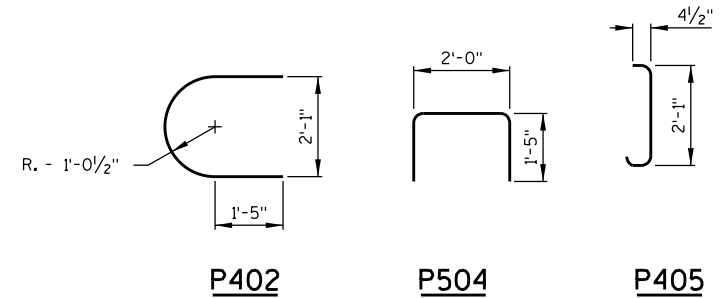


W510



W613

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS CK'D. EAN
ABUTMENT DETAILS		SHEET 8 OF 12	



DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
LENGTH SHOWN FOR BAR IS AN AVG. LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT
CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

MARK	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION	
UNCOATED BARS					TOTAL WEIGHT = 1,680 LBS	
P401	24	29 - 0			PIER BODY	HORIZ.
P402	22	6 - 2	X		PIER BODY AT ENDS	HORIZ.
P503	136	6 - 4			PIER BODY	VERT.
P504	15	4 - 7	X		PIER BODY AT TOP	HORIZ.
P405	77	2 - 11	X		PIER BODY AT PILES	HORIZ.
COATED BARS					TOTAL WEIGHT = 70 LBS	
P506	30	2 - 0			PIER BODY - DOWELS	VERT.

FOR SYMBOL DESCRIPTIONS SEE SHT.5

EXCAVATE TO EL.1209.47 BEFORE DRIVING
PILING. EXCAVATION IS INCIDENTAL TO BID ITEM
"EXCAVATION FOR STRUCTURES B-54-137"

AT PIER 1, CONCRETE POURED UNDERWATER
WILL BE ALLOWED AND SHALL BE DONE IN
ACCORDANCE WITH STANDARD SPEC 502.3.5.3.
CONCRETE POURED UNDERWATER SHALL NOT
EXCEED 10.0 FEET IN DEPTH, UNLESS APPROVED
OTHERWISE.

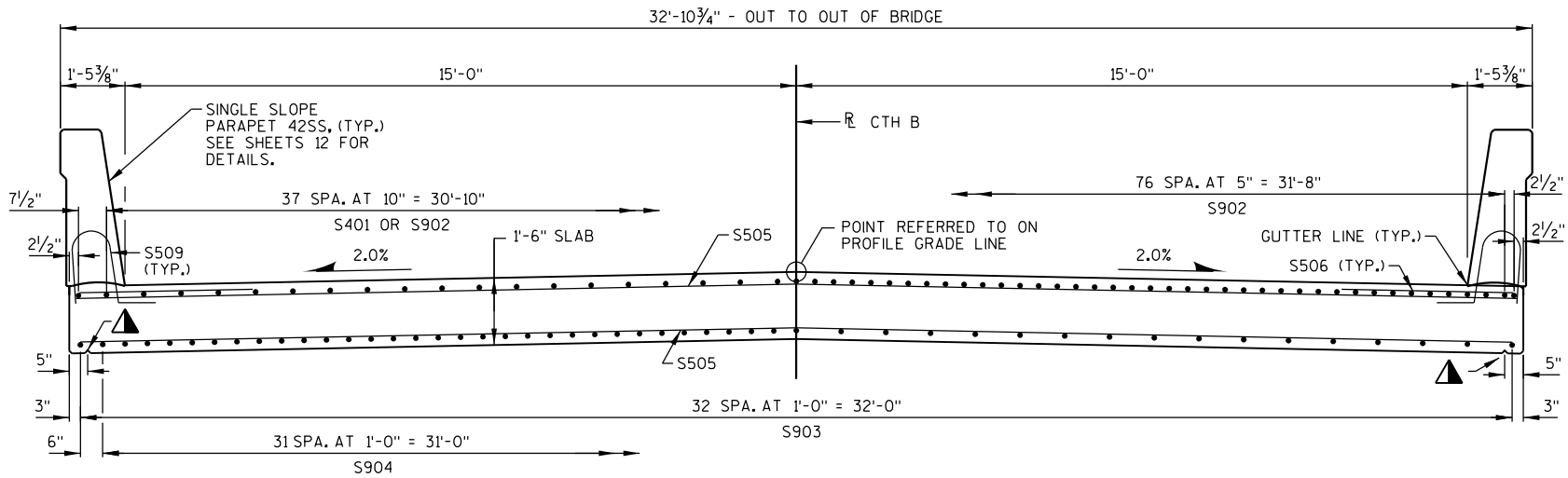
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS CK'D. EAN
PIER		SHEET 9 OF 12	



ABUTMENT TO BE SUPPORTED ON PILING STEEL HP 10-INCH x 42 LB. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 30'-0" LONG.

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8



IN SPAN

AT PIER

CROSS SECTION THRU ROADWAY

(LOOKING UPSTATION)

NOTES

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEADLOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

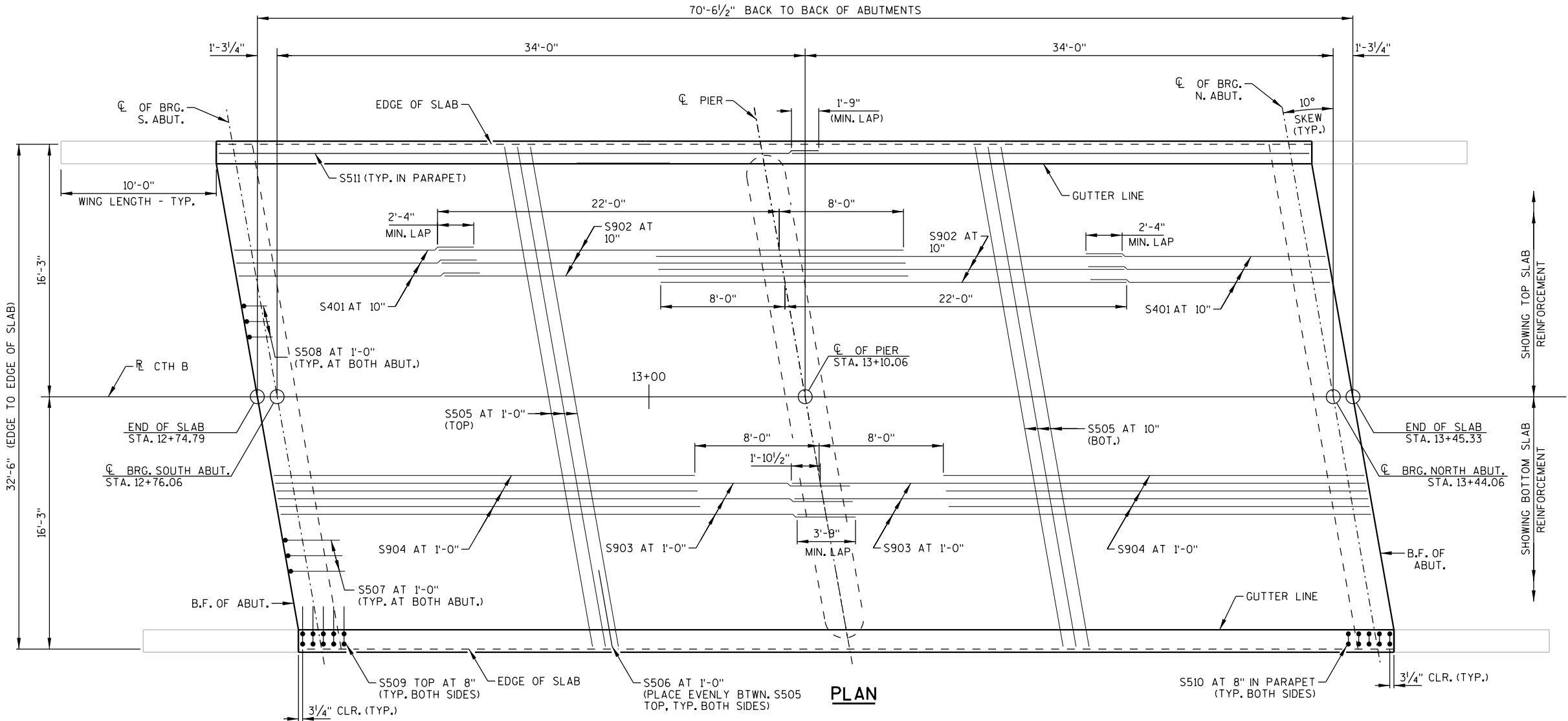
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C. OF ABUTMENTS, C. OF PIER AND AT 5/10 PT. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF DECK AND CROWN OR C.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE TOP OF DECK SURFACE.

LEGEND

▲ 3/4" CONTINUOUS V-GROOVE, TERMINATE 6" FROM FRONT FACE OF ABUTMENTS.

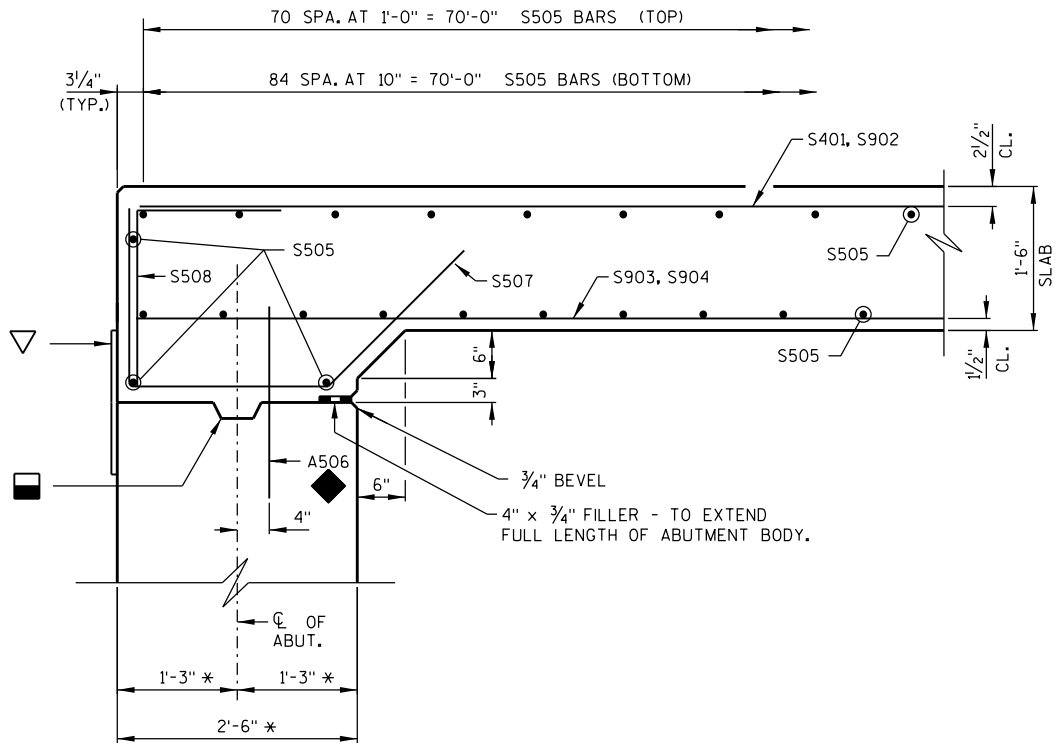


PLAN

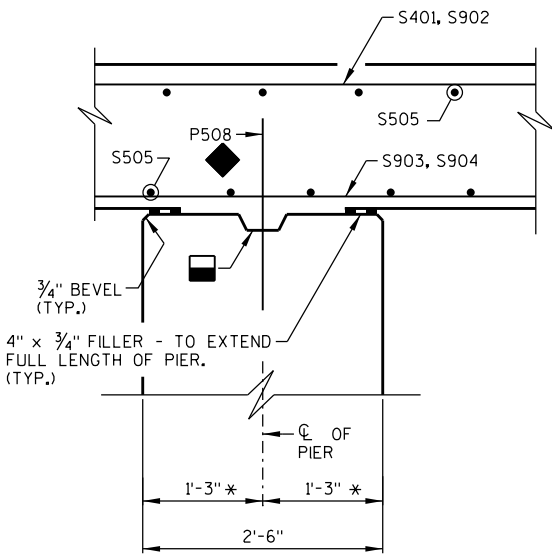
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS CKD. EAN
SUPERSTRUCTURE		SHEET 10 OF 12	

8

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BATCH PRINT SHEET 1 OF 1



ABUTMENT DETAIL

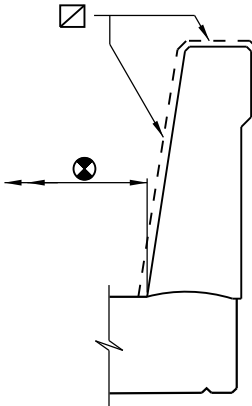


PIER DETAIL

PARTIAL LONGITUDINAL SECTION

LEGEND

- * DIMENSION TAKEN NORMAL TO SUBSTRUCTURE UNIT.
- ☑ COAT WITH "PIGMENTED SURFACE SEALER" AS PER THE STANDARD SPECIFICATIONS.
- ▣ KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2"x6".
- ▽ 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- ◆ A506 OR P508 SPACED 1'-0", COATED, BARS MAY BE PLACED AFTER CONCRETE HAS BEEN POURED BUT PRIOR TO ITS INITIAL SET EMBED 1'-0".
- ⊗ COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER STANDARD SPECIFICATIONS.

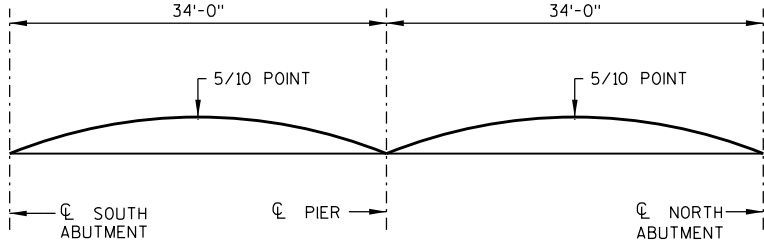


SURFACE PROTECTION DETAIL

BILL OF BARS

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
BOTH ABUTMENTS INCLUDED IN THIS BILL OF BARS

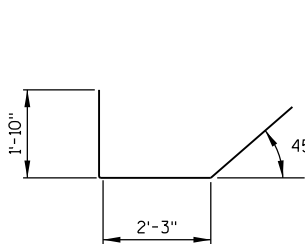
COATED BARS					TOTAL WEIGHT = 33,730 LBS	
S401	80	15-6			SLAB - TOP AT ENDS	HORIZ.
S902	80	30-0			SLAB - TOP	HORIZ.
S903	66	37-0			SLAB - BOTTOM	HORIZ.
S904	64	27-2			SLAB - BOTTOM	HORIZ.
S505	162	32-7			SLAB - TOP & BOTTOM	TRANS.
S506	140	5-0			SLAB - TOP AT SIDES	TRANS.
S507	66	6-0	X		SLAB AT ABUT	VERT.
S508	66	3-3	X		SLAB AT ABUT	VERT.
S509	212	4-5	X		SLAB - PARAPET	VERT.
S510	212	6-8	X		PARAPET	VERT.
S511	32	36-0			PARAPET	HORIZ.



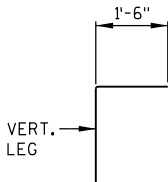
CAMBER DIAGRAM

SPAN 1	CL BRG. S. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	CL BRG. PIER
CAMBER (IN.)	0.0	0.2	0.4	0.5	0.5	0.5	0.4	0.3	0.2	0.1	0.0

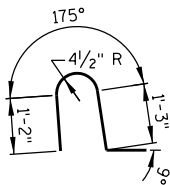
SPAN 2	CL BRG. PIER	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	CL BRG. N. ABUT
CAMBER (IN.)	0.0	0.1	0.2	0.3	0.4	0.5	0.0	0.5	0.4	0.2	0.0



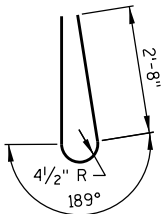
S507



S508



S509



S510

TOP OF DECK ELEVATIONS - SPAN 1

SPAN 1	CL BRG. S. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	CL BRG. PIER
WEST EDGE OF DECK	1222.07	1222.09	1222.11	1222.14	1222.17	1222.20	1222.22	1222.25	1222.28	1222.31	1222.34
CL OF DECK	1222.08	1222.11	1222.13	1222.16	1222.19	1222.22	1222.25	1222.28	1222.31	1222.33	1222.36
EAST EDGE OF DECK	1222.10	1222.13	1222.16	1222.19	1222.21	1222.24	1222.27	1222.30	1222.33	1222.36	1222.39

TOP OF DECK ELEVATIONS - SPAN 2

SPAN 2	CL BRG. PIER	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	CL BRG. N. ABUT
WEST EDGE OF DECK	1222.34	1222.37	1222.40	1222.42	1222.45	1222.48	1222.51	1222.55	1222.58	1222.63	1222.68
CL OF DECK	1222.36	1222.39	1222.42	1222.45	1222.48	1222.51	1222.54	1222.58	1222.62	1222.67	1222.72
EAST EDGE OF DECK	1222.39	1222.42	1222.44	1222.47	1222.50	1222.54	1222.57	1222.61	1222.66	1222.71	1222.77

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-137			
DRAWN BY		TRA	PLANS CKD. EAN
SUPERSTRUCTURE DETAILS		SHEET 11 OF 12	

FOR ABUTMENT PARAPETS

730# FOR SOUTH ABUTMENT
730# FOR NORTH ABUTMENT

BAR SERIES TABLE

BUNDLE AND TAG EACH SERIES SEPARATELY.



OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9" MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A $\frac{3}{4}$ " - 1" GROOVE.



WING 2 SHOWN. OTHERS SIMILAR



WING 2 SHOWN, OTHERS SIMILAR



● CONST. JOINT - STRIKE OFF AS SHOWN

☐ R503 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.

▽ R501 AND R504 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.



NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED
IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-54-137

	DRAWN BY	TRA	PLANS CK'D.	EAM
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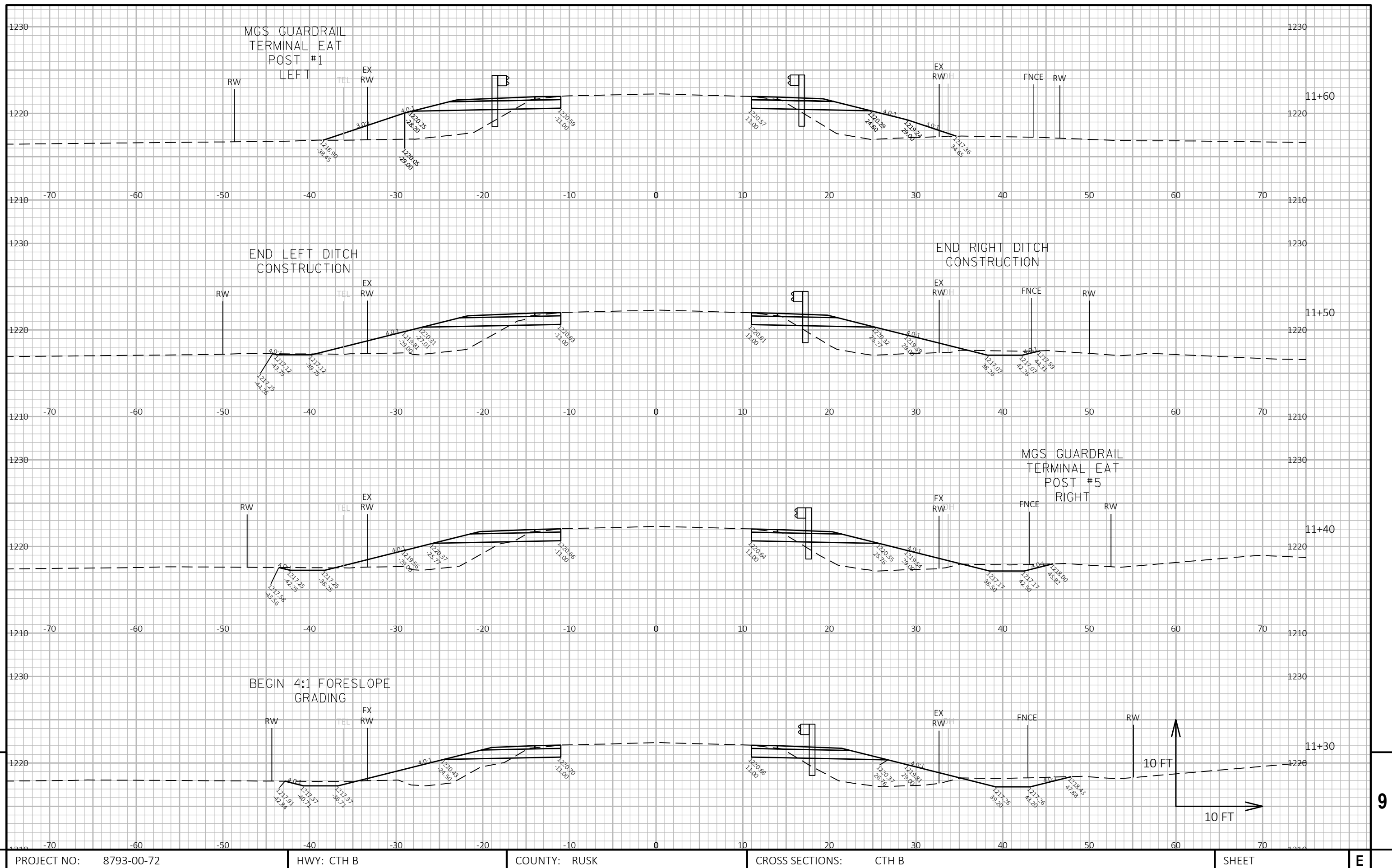
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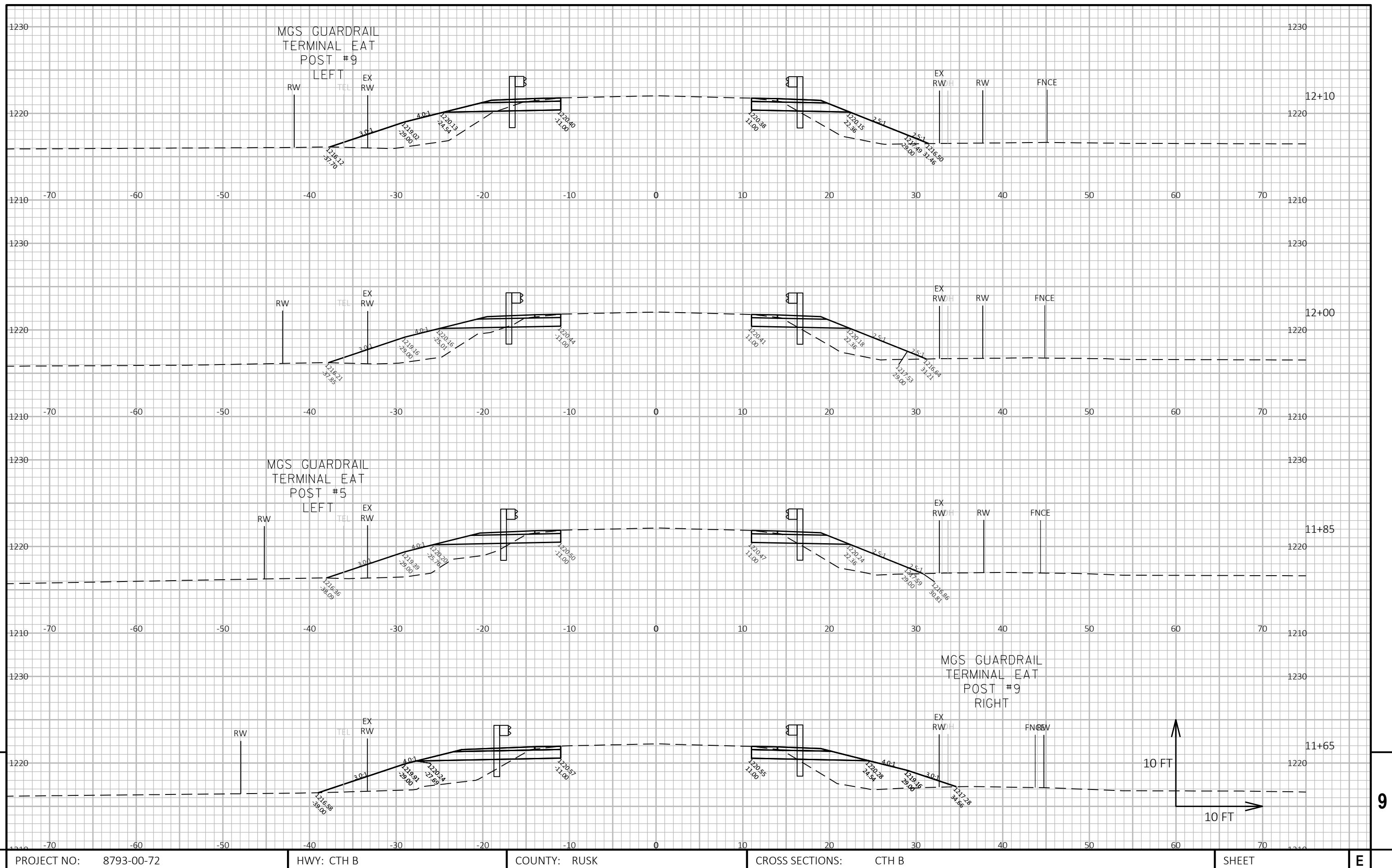
SINGLE SLOPE PARAPET 42SS	SHEET 12 OF 1
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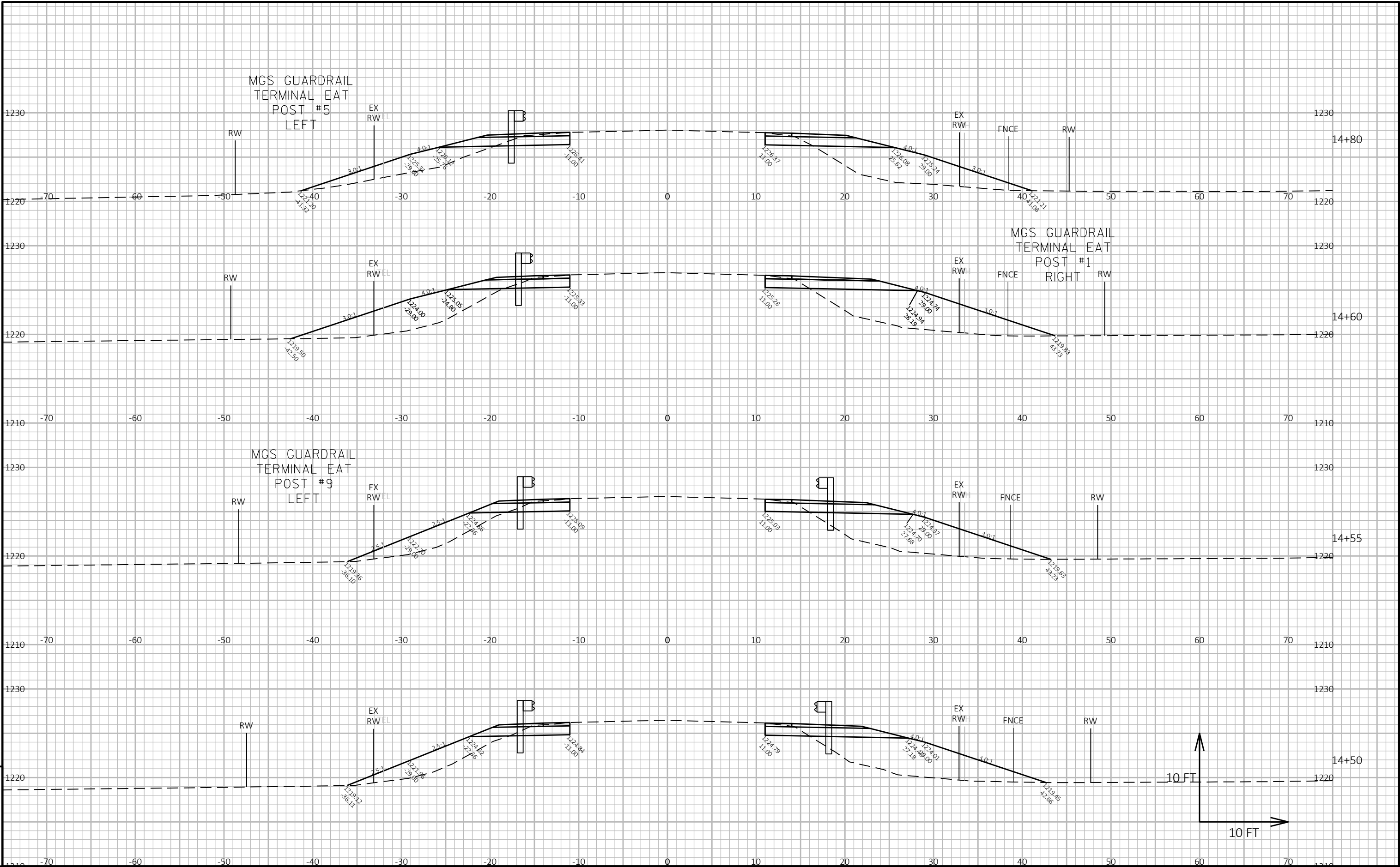
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL 1.25	MASS ORDNATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1		NOTE 8
10+54.95	1055		0.0	8.3	0.0	0	0	0	0	0	0
10+84.95	1085	30	22.6	8.3	25.2	13	9	14	0	17	-14
11+00.00	1100	15	31.1	8.3	32.0	15	5	16	0	37	-24
11+14.95	1115	15	29.6	8.3	47.5	17	5	22	0	65	-39
11+29.65	1130	15	19.8	8.3	62.4	13	4	30	0	102	-67
11+39.94	1140	10	17.5	8.3	68.5	7	3	25	0	134	-95
11+50.00	1150	10	14.2	8.3	77.3	6	3	27	0	167	-126
11+59.66	1160	10	10.3	8.3	79.5	4	3	28	0	203	-159
11+64.91	1165	5	10.4	8.3	78.4	2	2	15	0	222	-178
11+84.65	1185	20	10.8	8.3	61.3	8	6	51	0	286	-240
12+00.00	1200	15	11.1	8.3	61.7	6	5	35	0	329	-282
12+09.62	1210	10	11.8	8.3	63.6	4	3	22	0	357	-309
12+33.79	1234	24	11.9	8.3	41.8	11	7	47	0	416	-365
12+50.00	1250	16	42.4	8.3	35.0	16	5	23	0	445	-382
12+74.79	1275	25	40.7	8.3	77.4	38	8	52	0	509	-416
Column totals						160	67	407			

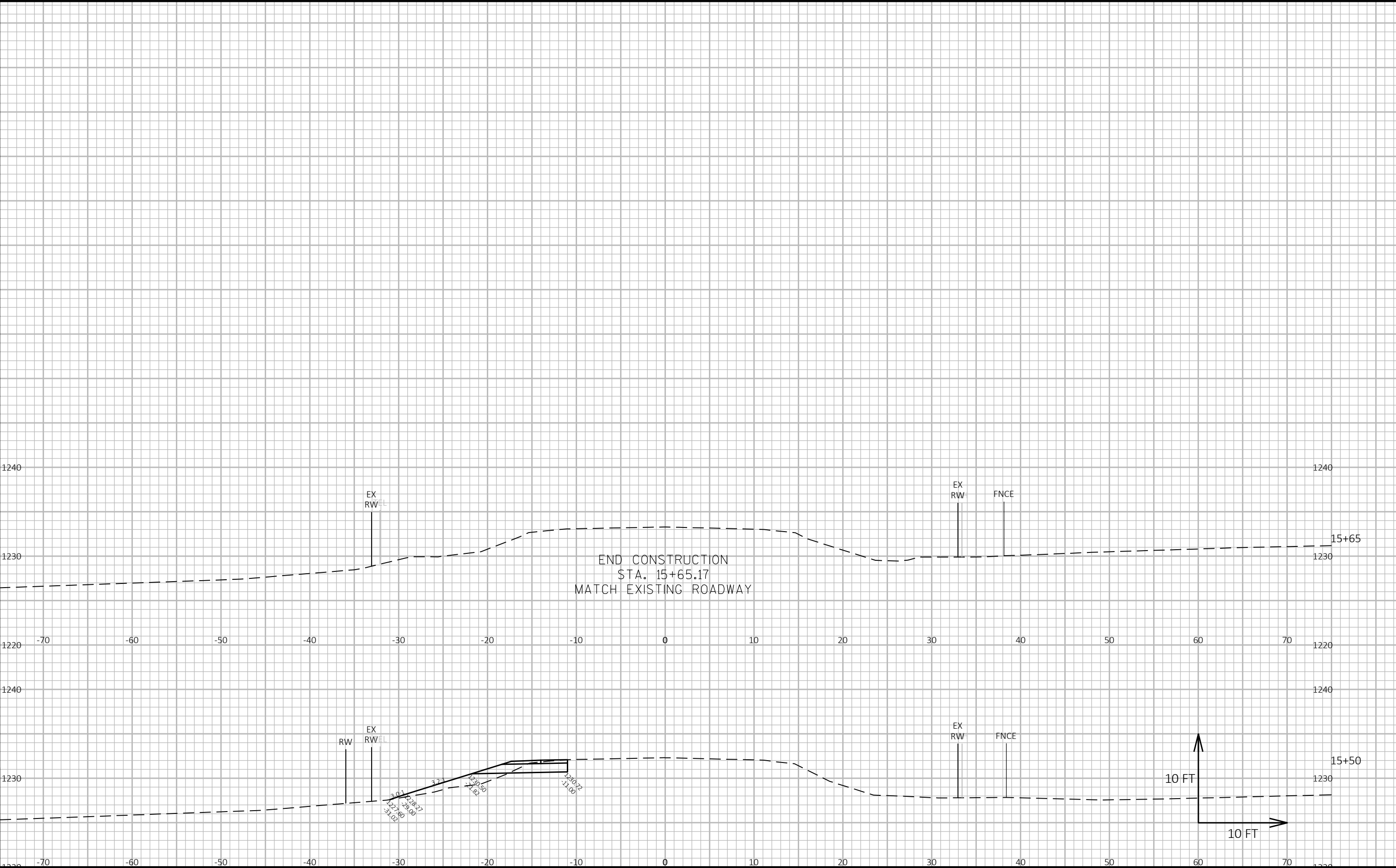


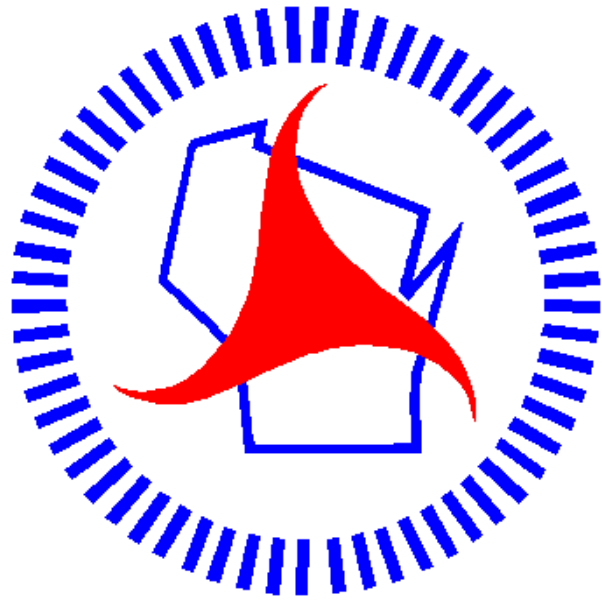
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED FILL 1.25	MASS ORDNATE
						NOTE 1	NOTE 2	NOTE 3	NOTE 1		NOTE 8
13+10.06	1310	0	0.0	0.0	0.0	0	0	0	0	0	0
13+45.33	1345	35	45.3	8.3	64.9	30	5	42	0	53	-29
13+50.00	1350	5	48.4	8.3	42.4	8	1	9	0	65	-34
13+86.22	1386	36	44.1	8.3	25.8	62	11	46	0	122	-40
14+00.00	1400	14	12.0	8.3	41.9	14	4	17	0	143	-51
14+10.50	1411	11	11.7	8.3	55.5	5	3	19	0	167	-74
14+35.48	1435	25	11.5	8.3	85.0	11	8	65	0	248	-152
14+50.00	1450	15	11.5	8.3	92.1	6	4	48	0	308	-210
14+55.21	1455	5	11.6	8.3	94.6	2	2	18	0	330	-232
14+60.47	1460	5	11.8	8.3	122.8	2	2	21	0	357	-257
14+80.19	1480	20	13.2	8.3	82.4	9	6	75	0	450	-348
14+90.46	1490	10	14.6	8.3	49.2	5	3	25	0	482	-377
15+00.00	1500	10	15.3	8.3	32.7	5	3	14	0	500	-393
15+05.18	1505	5	14.7	8.3	37.9	3	2	7	0	508	-400
15+20.46	1520	15	11.8	8.3	41.7	7	5	23	0	536	-425
15+35.18	1535	15	6.5	8.3	24.9	5	4	18	0	559	-447
15+50.00	1550	15	6.5	8.3	9.1	4	5	9	0	571	-460
15+65.17	1565	15	0.0	8.3	0.0	2	5	3	0	574	-466
Column totals						180	73	459			











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