





LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
		PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
℄ , C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE , RADIUS
CABC	CRUSHED AGGREGATE	RCCP	REINFORCED CONCRETE
	BASE COURSE		CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
		REBAR	REINFORCEMENT BAR
COR	CORNER	REQD	REQUIRED
CORR	CORRUGATED	RDWY	ROADWAY
CSCP	CORRUGATED STEEL	RHF	RIGHT HAND FORWARD
	CULVERT PIPE	RL, R/L	REFERENCE LINE
CSPA	CORRUGATED STEEL	RR	RAILROAD
	PIPE ARCH	RT.	RIGHT
CTH	COUNTY TRUNK HIGHWAY	R/W	RIGHT-OF-WAY
CP.	CULVERT PIPE	S	SOUTH
CY	CUBIC YARD	SAN S	SANITARY SEWER
CWT.	HUNDREDWEIGHT	SDD	STANDARD DETAIL DRAWING
DIA	DIAMETER	SE	SUPER ELEVATION
D	DEGREE OF CURVE	SF.	SQUARE FEET
DHV	DESIGN HOURLY VOLUME	SHLDR	SHOULDER
DWY	DRIVEWAY	SPECS	SPECIFICATIONS
EBS	EXC. BELOW SUB GRADE	SQ.	SQUARE
ELEV., EL	ELEVATION	SS.	STORM SEWER
ELEC.	ELECTRIC	SY.	SQUARE YARD
EXC	EXCAVATION	STH	STATE TRUNK HIGHWAY
EXIST	EXISTING	ST.	STREET
E	EAST	STA.	STATION
FE	FIELD ENTRANCE	SW	SIDEWALK
FF.	FACE TO FACE	T	TANGENT
FL, F/L	FLOW LINE	TC	TOP OF CURB
FS	FULL SUPERELEVATION	℄ , T/L	TRANSIT LINE
G	GARAGE	TEL	TELEPHONE
GN	GRID NORTH	TEMP	TEMPORARY
H	HOUSE	TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

UTILITY CONTACTS

COMMUNICATIONS

CENTURYLINK  
BRIAN HUHN  
425 ELLINGSON AVENUE  
HAWKINS, WI 54530  
PHONE: (715) 532-0023  
EMAIL: brian.huhn@centurylink.com

ELECTRIC

JUMP RIVER ELECTRIC  
SAM HOWARD  
1102 W. 9TH STREET NORTH  
LADYSMITH, WI 54848  
PHONE: (715) 532-5524  
EMAIL: showard@jrec.com

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE



Dial 811 or (800)242-8511  
www.DiggersHotline.com

OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING  
JACOB FRIBERG  
2600 COLLEGE DRIVE  
RICE LAKE, WI 54868  
PHONE: (715) 234-7008  
EMAIL: jfriberg@cooperengineering.net

RUSK COUNTY

HIGHWAY COMMISSIONER SCOTT EMCH N2711 STH 27 LADYSMITH, WI 54848 PHONE: (715) 532-2633 EMAIL: semch@ruskcountywi.us	COUNTY SURVEYOR JOHN FITZL 311 MINER AVE. EAST LADYSMITH, WI 54848 PHONE: (715) 532-2165 EMAIL: john@ruskcountywi.us
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WDNR REGIONAL CONTACT

WDNR/WISDOT LIAISON  
LEAH NICOL  
1300 WEST CLAIREMONT AVENUE  
EAU CLAIRE, WI 54701  
PHONE: (715) 934-9014  
EMAIL: Leah.Nicol@wisconsin.gov

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES & SIDE ROADS SHALL BE MAINTAINED DURING CONSTRUCTION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

PAVEMENT MARKING SHALL MEET MUTCD STANDARDS.

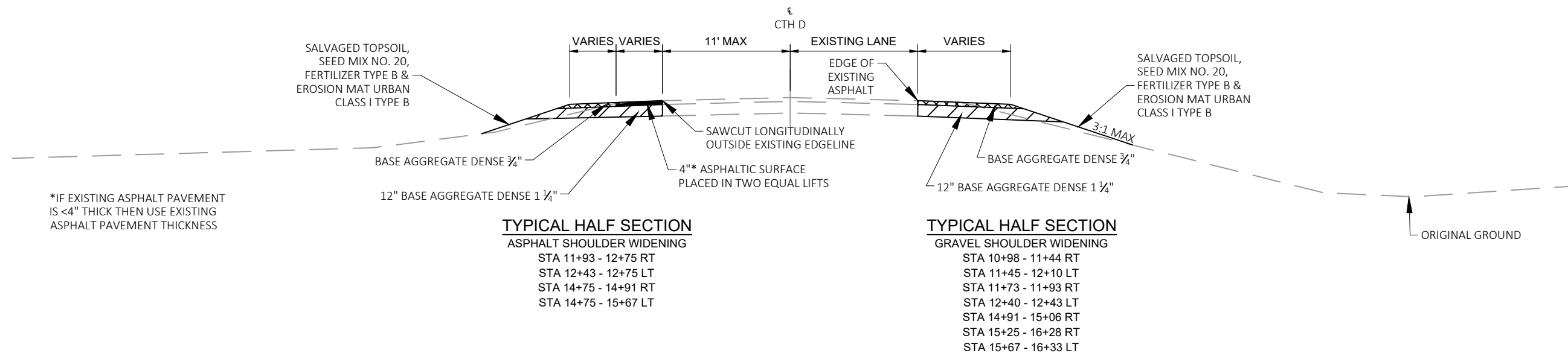
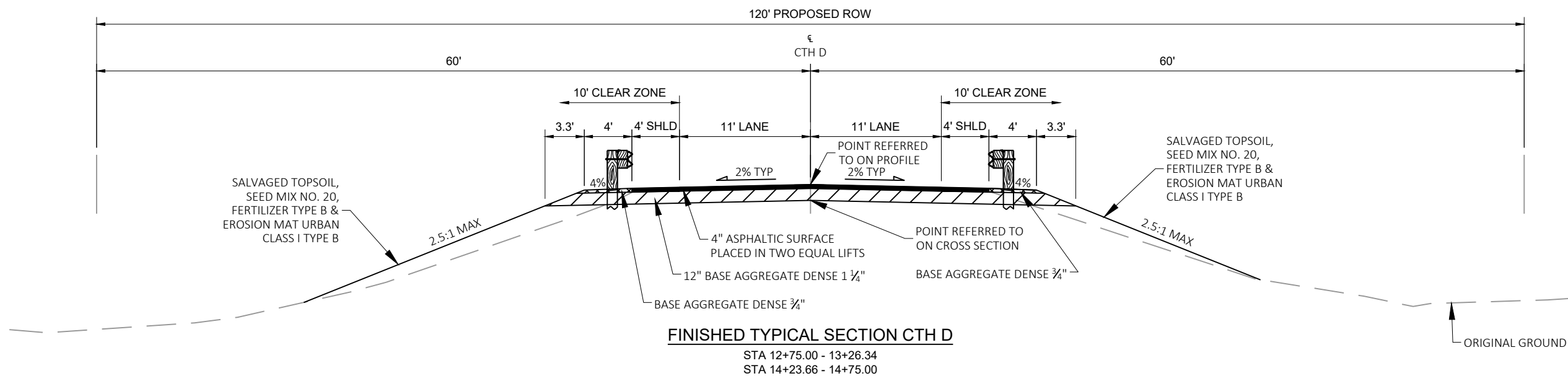
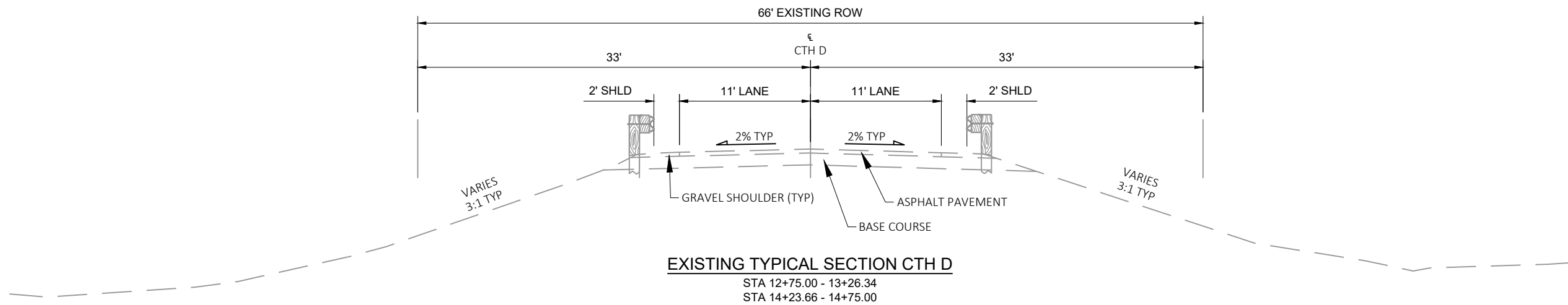
CTH D WILL BE CLOSED DURING CONSTRUCTION AND NO DETOUR ROUTE WILL BE MARKED.

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP								
	A			B			C		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36
PAVEMENT:									
ASPHALT	.70 - .95								
CONCRETE	.80 - .95								
BRICK	.70 - .80								
DRIVES, WALKS	.75 - .85								
ROOFS	.75 - .95								
GRAVEL ROADS, SHOULDERS	.40 - .60								




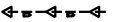




TOTAL PROJECT AREA = 1.5 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.5 ACRES

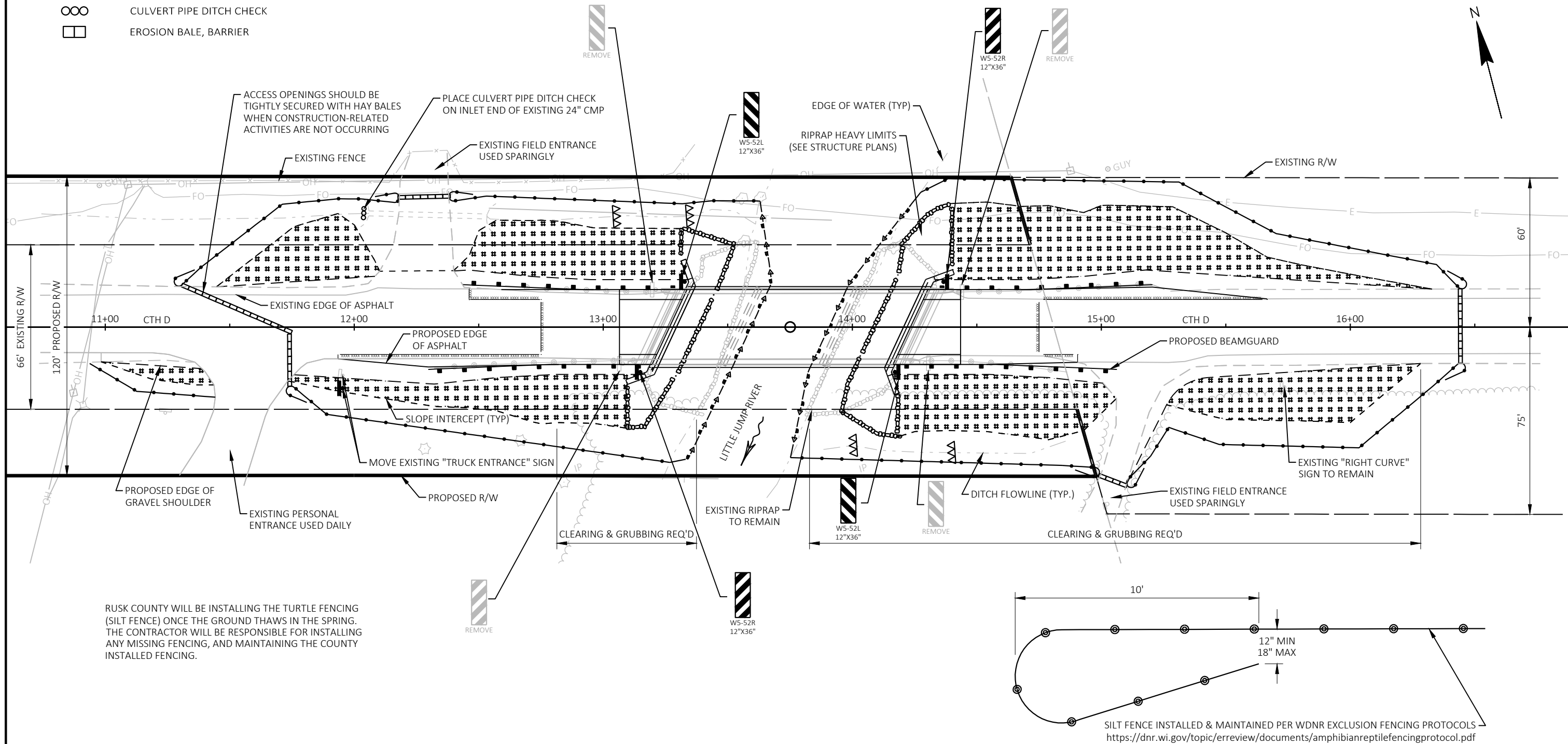






## EROSION CONTROL LEGEND

-  SILT FENCE (WOOD TURTLE EXCLUSION FENCING)
-  RIP RAP HEAVY
-  SLOPE INTERCEPT
-  TURBIDITY BARRIER
-  EROSION MAT URBAN CLASS I TYPE B
-  TEMPORARY DITCH CHECK
-  CULVERT PIPE DITCH CHECK
-  EROSION BALE, BARRIER



SILT FENCE INSTALLED & MAINTAINED PER WDNR EXCLUSION FENCING PROTOCOLS  
<https://dnr.wi.gov/topic/erreview/documents/amphibianreptilefencingprotocol.pdf>

## TURTLE FENCE TURN-AROUND DETAIL

PROJECT NO: 8595-00-71

HWY: CTH D

COUNTY: RUSK

EROSION CONTROL &amp; PERMANENT SIGNING PLAN

SHEET

E







Estimate Of Quantities

8595-00-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	5.000	5.000
0004	201.0205	Grubbing	STA	5.000	5.000
0006	203.0210.S	Abatement of Asbestos Containing Material (structure) 01. B-54-0010	LS	1.000	1.000
0008	203.0700.S	Removing Old Structure Over Waterway With Debris Capture System (station) 01. 13+75	LS	1.000	1.000
0010	204.0165	Removing Guardrail	LF	305.000	305.000
0012	205.0100	Excavation Common	CY	330.000	330.000
0014	206.1000	Excavation for Structures Bridges (structure) 01. B-54-0138	LS	1.000	1.000
0016	208.0100	Borrow	CY	130.000	130.000
0018	210.1500	Backfill Structure Type A	TON	540.000	540.000
0020	213.0100	Finishing Roadway (project) 01. 8595-00-71	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	120.000	120.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	720.000	720.000
0026	415.0120	Concrete Pavement 12-Inch	SY	36.000	36.000
0028	415.0410	Concrete Pavement Approach Slab	SY	100.000	100.000
0030	455.0605	Tack Coat	GAL	25.000	25.000
0032	465.0105	Asphaltic Surface	TON	75.000	75.000
0034	502.0100	Concrete Masonry Bridges	CY	194.000	194.000
0036	502.3200	Protective Surface Treatment	SY	422.000	422.000
0038	503.0137	Prestressed Girder Type I 36W-Inch	LF	570.000	570.000
0040	505.0400	Bar Steel Reinforcement HS Structures	LB	5,280.000	5,280.000
0042	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	20,470.000	20,470.000
0044	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	12.000	12.000
0046	506.4000	Steel Diaphragms (structure) 01. B-54-0138	EACH	10.000	10.000
0048	513.4061	Railing Tubular Type M	LF	200.000	200.000
0050	516.0500	Rubberized Membrane Waterproofing	SY	15.000	15.000
0052	550.1120	Piling Steel HP 12-Inch X 53 Lb	LF	520.000	520.000
0054	606.0300	Riprap Heavy	CY	175.000	175.000
0056	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	165.000	165.000
0058	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0060	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0062	618.0100	Maintenance And Repair of Haul Roads (project) 01. 8595-00-71	EACH	1.000	1.000
0064	619.1000	Mobilization	EACH	1.000	1.000
0066	624.0100	Water	MGAL	10.000	10.000
0068	625.0500	Salvaged Topsoil	SY	1,635.000	1,635.000
0070	628.1104	Erosion Bales	EACH	55.000	55.000
0072	628.1504	Silt Fence	LF	300.000	300.000
0074	628.1520	Silt Fence Maintenance	LF	1,225.000	1,225.000



Estimate Of Quantities

8595-00-71

Line	Item	Item Description	Unit	Total	Qty
0076	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0078	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0080	628.2008	Erosion Mat Urban Class I Type B	SY	1,635.000	1,635.000
0082	628.6005	Turbidity Barriers	SY	215.000	215.000
0084	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0086	628.7555	Culvert Pipe Checks	EACH	5.000	5.000
0088	629.0210	Fertilizer Type B	CWT	1.100	1.100
0090	630.0120	Seeding Mixture No. 20	LB	50.000	50.000
0092	630.0500	Seed Water	MGAL	50.000	50.000
0094	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0096	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0098	638.2102	Moving Signs Type II	EACH	1.000	1.000
0100	638.2602	Removing Signs Type II	EACH	4.000	4.000
0102	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0104	638.4000	Moving Small Sign Supports	EACH	1.000	1.000
0106	642.5001	Field Office Type B	EACH	1.000	1.000
0108	643.0300	Traffic Control Drums	DAY	475.000	475.000
0110	643.0420	Traffic Control Barricades Type III	DAY	1,425.000	1,425.000
0112	643.0705	Traffic Control Warning Lights Type A	DAY	2,470.000	2,470.000
0114	643.0900	Traffic Control Signs	DAY	1,425.000	1,425.000
0116	643.5000	Traffic Control	EACH	1.000	1.000
0118	645.0111	Geotextile Type DF Schedule A	SY	90.000	90.000
0120	645.0120	Geotextile Type HR	SY	260.000	260.000
0122	646.1020	Marking Line Epoxy 4-Inch	LF	800.000	800.000
0124	650.4500	Construction Staking Subgrade	LF	453.000	453.000
0126	650.5000	Construction Staking Base	LF	397.000	397.000
0128	650.6500	Construction Staking Structure Layout (structure) 01. B-54-0138	LS	1.000	1.000
0130	650.7000	Construction Staking Concrete Pavement	LF	56.000	56.000
0132	650.9910	Construction Staking Supplemental Control (project) 01. 8595-00-71	LS	1.000	1.000
0134	650.9920	Construction Staking Slope Stakes	LF	453.000	453.000
0136	690.0150	Sawing Asphalt	LF	275.000	275.000
0138	715.0502	Incentive Strength Concrete Structures	DOL	1,860.000	1,860.000
0140	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0142	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0144	SPV.0090	Special 01. Flashing Stainless Steel	LF	182.000	182.000



CATEGORY	STATION	TO	STATION	LOCATION	CLEARING	GRUBBING
					201.0105	201.0205
					STA	STA
0010	12+75	-	13+40	RT	2	2
0010	13+80	-	16+25	RT	3	3
TOTAL 0010					5	5

CATEGORY	POST #1 STA	LOCATION	REMOVING	MGS	MGS
			GUARDRAIL	THRIE BEAM	GUARDRAIL
			204.0165	614.2500	614.2610
			LF	LF	EA
0010	11+93	RT	84	39.4	1
0010	12+43	LT	69	39.4	1
0010	15+06	RT	66	39.4	1
0010	15+21	LT	86	39.4	1
TOTAL 0010			305	157.6	4

CATEGORY	STATION	TO	STATION	SIDE	SALVAGED/ UNUSEABLE			EXPANDED		BORROW	
					EXCAVATION	PAVEMENT	AVAILABLE	UNEXPANDED	FILL		MASS
					COMMON	MATERIAL	MATERIAL	FILL	(FACTOR =		ORDINATE
					205.0100				1.25)		+/-
										208.0100	
					CY	CY	CY	CY	CY	CY	
0010	10+98	-	11+44	RT	10	0	10	1	2	8	
0010	11+44	-	12+10	LT	15	0	15	9	11	4	
0010	11+73	-	13+26	RT	70	10	60	30	38	22	
0010	12+40	-	13+32	LT	60	10	50	55	69	-19	
0010	14+18	-	15+04	RT	55	10	45	85	107	-62	
0010	14+24	-	16+33	LT	90	15	75	135	169	-94	
0010	15+25	-	16+28	RT	30	0	30	15	19	11	
TOTAL 0010					330	45	285	330	415	-130	

CATEGORY	STATION	TO	STATION	SIDE	ASPHALT THICKNESS (IN)	LAYERS	BASE	BASE	CONCRETE	CONCRETE	ASPHALTIC			SAWING	REMARKS
							AGGREGATE	AGGREGATE	CONCRETE	PAVEMENT	TACK COAT	SURFACE	WATER	ASPHALT	
							DENSE	DENSE	PAVEMENT	APPROACH					
							3/4-INCH	1 1/4-INCH	12-INCH	SLAB					
							305.0110	305.0120	415.0120	415.0410	455.0605	465.0105	624.0100	690.0150	
0010	10+98	-	11+44	RT			5	25	-	-	-	-	0.3	-	
0010	11+45	-	12+10	LT			9	40	-	-	-	-	0.5	-	
0010	11+73	-	11+93	RT			3	15	-	-	-	-	0.2	-	
0010	11+93	-	12+75	RT	4.0	2	14	80	-	-	3	9	1.2	85	
0010	12+40	-	12+43	LT			2	5	-	-	-	-	0.1	-	
0010	12+43	-	12+75	LT	4.0	2	5	30	-	-	2	3	0.5	34	
0010	12+75	-	13+06	LT/RT	4.0	2	8	100	-	-	8	25	1.3	22	
0010	13+06	-	13+34	LT/RT			5	40	18	50	-	-	0.5	-	PLACE 4" B.A.D. UNDER CONCRETE
0010	14+16	-	14+44	LT/RT			5	40	18	50	-	-	0.5	-	PLACE 4" B.A.D. UNDER CONCRETE
0010	14+44		14+75	LT/RT	4.0	2	8	100	-	-	8	25	1.3	22	
0010	14+75		15+67	LT	4.0	2	16	90	-	-	3	8	1.3	92	
0010	14+75		14+91	RT	4.0	2	3	15	-	-	1	5	0.3	20	
0010	14+91		15+06	RT			3	10	-	-	-	-	0.2	-	
0010	15+25		16+28	RT			23	85	-	-	-	-	1.2	-	INCLUDES DRIVEWAY
0010	15+67		16+33	LT			11	45	-	-	-	-	0.6	-	
TOTAL 0010							120	720	36	100	25	75	10	275	



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				EROSION MAT	TEMPORARY CURB					
				SALVAGED TOPSOIL	URBAN CLASS I TYPE B	DITCH CHECKS	PIPE CHECKS	FERTILIZER TYPE B	SEEDING MIX NO. 20	SEED WATER
				625.0500	628.2008	628.7504	628.7555	629.0210	630.0120	630.0500
CATEGORY	STATION TO	STATION	SIDE	SY	SY	LF	EA	CWT	LB	MGAL
0010	10+98	11+44	RT	25	25			0.02	2	2
0010	11+44	12+10	LT	120	120	-	4	0.08	4	4
0010	11+73	13+17	RT	190	190	-	-	0.13	6	6
0010	12+40	13+34	LT	200	200	15	-	0.14	6	6
0010	14+16	15+04	RT	210	210	25	-	0.15	6	6
0010	14+33	16+33	LT	390	390	-	-	0.25	11	11
0010	15+25	16+28	RT	170	170	-	-	0.11	5	5
0010	UNDISTRIBUTED			330	330	10	1	0.22	10	10
TOTAL 0010				1635	1635	50	5	1.1	50	50

		COUNTY			
		EROSION	INSTALLED		SILT FENCE
		BALES	SILT FENCE	SILT FENCE	MAINTENANCE
		628.1104	*	628.1504	628.1520
CATEGORY	LOCATION	EA	LF	LF	LF
0010	STA 11+25, RT	-	-	55	55
0010	WEST SIDE CTH D	23	-	-	-
0010	STA 11+75, LT	-	125	-	125
0010	F.E. NW SIDE	7	-	-	-
0010	STA 12+50, RT	-	170	-	170
0010	STA 13+00, LT	-	140	-	140
0010	STA 14+50, RT	-	110	-	110
0010	STA 15+00, LT	-	240	-	240
0010	P.E. NE SIDE	4	-	-	-
0010	STA 15+75, RT	-	140	-	140
0010	EAST SIDE CTH D	10	-	-	-
0010	UNDISTRIBUTED	11	-	245	245
TOTAL 0010		55	925	300	1225
*FOR INFORMATION ONLY					

		MOBILIZATIONS EROSION CONTROL	MOBILIZATIONS EMERGENCY EROSION CONTROL
CATEGORY	LOCATION	628.1905 EA	628.1910 EA
0010	PROJECT	3	2
	TOTAL 0010	3	2
		TURBIDITY BARRIER 628.6005	
CATEGORY	LOCATION	SY	REMARKS
0010	B-54-138 WEST	115	120' LONG X 8.5' HIGH
0010	B-54-138 EAST	100	120' LONG X 7.5' HIGH
	TOTAL 0010	215	

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			POSTS	SIGNS					
			WOOD	TYPE II	MOVING	REMOVING	REMOVING	MOVING	
			4x6-INCH	REFLECTIVE	SIGNS	SIGNS	SMALL SIGN	SMALL SIGN	
			x 12 FT	F	TYPE II	TYPE II	SUPPORTS	SUPPORTS	
			634.0612	637.2230	638.2102	638.2602	638.3000	638.4000	
CATEGORY	STATION	SIDE	EA	SF	EA	EA	EA	EA	REMARKS
0010	11+95	RT	-	-	1	-	-	1	TRUCK ENTRANCE
0010	13+15	RT	1	3	-	1	1	-	W5-52R
0010	13+35	LT	1	3	-	1	1	-	W5-52L
0010	14+20	RT	1	3	-	1	1	-	W5-52L
0010	14+35	LT	1	3	-	1	1	-	W5-52R
TOTAL 0010			4	12	1	4	4	1	

				CONSTRUCTION		CONSTRUCTION	
		CONSTRUCTION	CONSTRUCTION	STAKING	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION
		STAKING	STAKING	CONCRETE	STAKING	CONSTRUCTION	CONSTRUCTION
		SUBGRADE	BASE	PAVEMENT	SLOPE	STAKING	CONSTRUCTION
		650.4500	650.5000	650.7000	650.9920	STAKING	CONSTRUCTION
CATEGORY	STATION TO STATION	LF	LF	LF	LF	STAKING	CONSTRUCTION
0010	10+98 - 13+06	208	208	-	208		
0010	13+06 - 13+34	28	-	28	28		
0010	14+16 - 14+44	28	-	28	28		
0010	14+44 - 16+33	189	189	-	189		
TOTAL 0010		453	397	56	453		

				TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC			
		TRAFFIC CONTROL	BARRICADES	WARNING LIGHTS	CONTR	CONTR	CONTR	CONTR	CONTR		
		DRUMS	TYPE III	TYPE A	SIGNS	SIGNS	SIGNS	SIGNS	SIGNS		
		643.0300	643.0420	643.0705	643.0900	643.0900	643.0900	643.0900	643.0900		
CATEGORY	DAYS	#	DAYS	#	DAYS	#	DAYS	#	DAYS	REMARKS	
0010	95			3	285	4	380	1	95	ROAD CLOSED DETAIL D WEST SIDE	
0010	95			3	285	4	380	1	95	ROAD CLOSED DETAIL D NORTH SIDE	
0010	95			4	380	8	760	6	570	ADVANCED ROAD CLOSED DETAIL C WEST SIDE	
0010	95			5	475	10	950	7	665	ADVANCED ROAD CLOSED DETAIL C EAST SIDE	
0010	95	5	475							SHLD WORK OUTSIDE BARRICADES WEST SIDE	
TOTAL 0010			475		1,425		2,470		1,425		

				MARKING LINE		MARKING LINE		MARKING LINE			
		MARKING LINE	MARKING LINE	MARKING LINE	MARKING LINE	MARKING LINE	MARKING LINE	MARKING LINE	MARKING LINE		
		EPOXY	EPOXY	EPOXY	EPOXY	EPOXY	EPOXY	EPOXY	EPOXY		
		4-INCH	4-INCH, WHITE	4-INCH, YELLOW	4-INCH, YELLOW	4-INCH, YELLOW	4-INCH, YELLOW	4-INCH, YELLOW	4-INCH, YELLOW		
		646.1020	*	*	*	*	*	*	*		
CATEGORY	STATION TO STATION	LF	LF	LF	LF	LF	LF	LF	LF	REMARKS	
0010	12+75 - 14+75	200	200	-	-	-	-	-	-	LT WHITE EDGELINE	
0010	12+75 - 14+75	200	200	-	-	-	-	-	-	RT WHITE EDGELINE	
0010	12+75 - 14+75	400	-	400	400	400	400	400	400	YELLOW CENTERLINE	
TOTAL 0010		800	400	400	400	400	400	400	400		
*FOR INFORMATION ONLY											



## SCHEDULE OF LANDS &amp; INTERESTS REQUIRED

AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED.

PARCEL NUMBER	OWNER	INTEREST REQUIRED	R/W ACRES REQUIRED			PLE, TLE ACRES
NEW	EXISTING	TOTAL				
1	LARRY R. RINGER	FEE	0.31	0.41	0.72	-
2	VICTOR HAMILTON	FEE	0.07	0.09	0.16	-
3	MARIAN F. DERNOVSEK	FEE	0.38	0.47	0.85	-

## TRANSPORTATION PROJECT PLAT NO: 8595-00-71 - 4.01

THAT PART OF THE NW-NE OF SECTION 33, T33N-R5W, TOWN OF MARSHALL  
RUSK COUNTY, WISCONSIN

RELOCATION ORDER CTH D STH 27 - SHELDON LITTLE JUMP RIVER BRIDGE B-54-0138 RUSK COUNTY

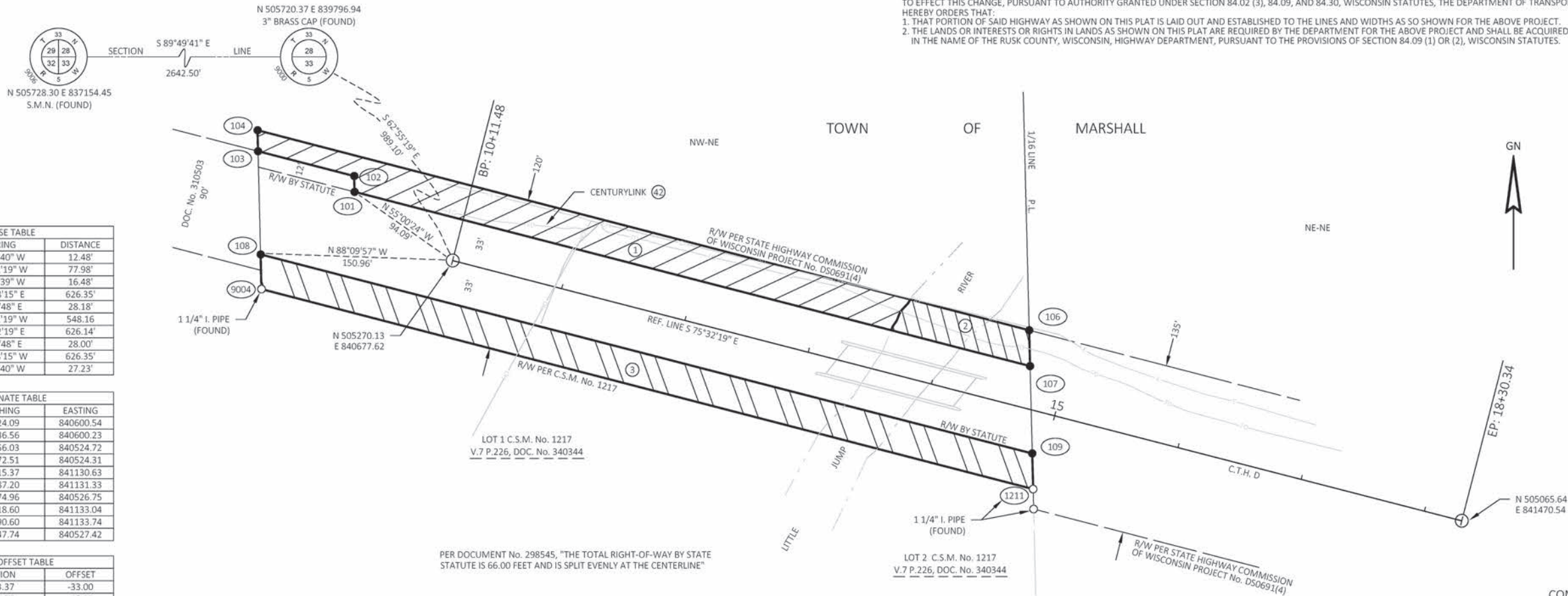
TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09, AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
- THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE RUSK COUNTY, WISCONSIN, HIGHWAY DEPARTMENT, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

355321  
JUDITH SRP  
RUSK CO. REGISTER OF DEEDS  
RECEIVED FOR RECORDING ON  
05/26/2020 09:33 AM  
CABINET: ENV

RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 8595-00-71 - 4.01  
AMENDMENT NO. \_\_\_\_\_



R/W COURSE TABLE		
COURSE	BEARING	DISTANCE
101-102	N 1°25'40" W	12.48'
102-103	N 75°32'19" W	77.98'
103-104	N 1°25'39" W	16.48'
104-106	S 75°28'15" E	626.35'
106-107	S 1°25'48" E	28.18'
107-101	N 75°32'19" W	548.16'
108-109	S 75°32'19" E	626.14'
109-1211	S 1°25'48" E	28.00'
1211-9004	N 75°28'15" W	626.35'
9004-108	N 1°25'40" W	27.23'

R/W COORDINATE TABLE		
POINT	NORTHING	EASTING
101	505324.09	840600.54
102	505336.56	840600.23
103	505356.03	840524.72
104	505372.51	840524.31
106	505215.37	841130.63
107	505187.20	841131.33
108	505274.96	840526.75
109	505118.60	841133.04
1211	505090.60	841133.74
9004	505247.74	840527.42

R/W STATION-OFFSET TABLE		
POINT	STATION	OFFSET
101	9+23.37	-33.00
102	9+19.95	-45.00
103	8+41.97	-45.00
104	8+37.46	-60.85
106	14+63.80	-60.11
107	14+71.52	-33.00
108	8+64.17	33.00
109	14+90.31	33.00
1211	14+97.98	59.93
9004	8+71.63	59.19

UTILITY INTERESTS REQUIRED		
UTILITY #	OWNER(S)	INTEREST REQ'D.
40	JUMP RIVER ELECTRIC COOP., INC.	RELEASE OF RIGHTS
41	WISCONSIN BELL, INC.	RELEASE OF RIGHTS
42	CENTURYLINK	RELEASE OF RIGHTS

UTILITY EASEMENT INFORMATION		
PARCEL #	COMPANY NAME	RECORDING DATA
1	JUMP RIVER ELECTRIC COOP., INC.	V.263 P.150
1	WISCONSIN BELL, INC.	V.256 P.255
1, 2	CENTURYLINK	-

## CONVENTIONAL ABBREVIATIONS

ACCESS POINT/  
DRIVEWAY CONNECTION  
ACCESS RIGHTS  
ACRES  
AND OTHERS  
CENTERLINE  
CERTIFIED SURVEY MAP  
CORNER  
DOCUMENT  
EASEMENT  
HIGHWAY EASEMENT  
LAND CONTRACT  
MONUMENT  
PAGE  
PERMANENT LIMITED EASEMENT  
PROPERTY LINE  
RECORDED AS  
REFERENCE LINE

AP  
AR  
AC  
ET. AL.  
C/L  
CSM  
COR.  
DOC.  
EASE.  
H.E.  
LC  
MON.  
P.  
PLE  
PL  
(100')  
R/L

RELEASE OF RIGHTS  
REMAINING  
RIGHT-OF-WAY  
SECTION  
STATION  
TEMPORARY LIMITED EASEMENT  
VOLUME

ROR  
REM.  
R/W  
SEC.  
STA.  
TLE  
V.

## CURVE DATA

LONG CHORD  
LONG CHORD BEARING  
RADIUS  
DEGREE OF CURVE  
CENTRAL ANGLE OR DELTA  
LENGTH OF CURVE  
TANGENT

LCH  
LCB  
R  
D  
DELTA  
L  
TAN

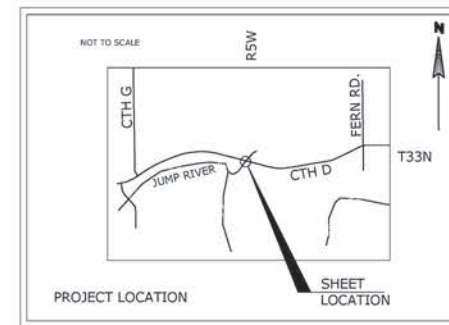
## CONVENTIONAL UTILITY SYMBOLS

WATER  
GAS  
TELEPHONE  
OVERHEAD  
TRANSMISSION LINES  
ELECTRIC  
CABLE TELEVISION  
FIBER OPTIC  
SANITARY SEWER  
STORM SEWER

—W—  
—G—  
—T—  
—OH—  
—E—  
—TV—  
—FO—  
—SAN—  
—SS—  
NON  
COMPENSABLE  
COMPENSABLE

POWER POLE  
TELEPHONE POLE  
TELEPHONE PEDESTAL  
ELECTRIC TOWER

SCALE, FEET  
0 50 100



## CONVENTIONAL SYMBOLS

FOUND IRON PIPE/PIN  
R/W MONUMENT  
R/W STANDARD  
SIGN  
SECTION CORNER MONUMENT  
SECTION CORNER SYMBOL  
FEE (HATCH VARIES)  
TEMPORARY LIMITED EASEMENT  
PERMANENT LIMITED EASEMENT  
R/W BOUNDARY POINT  
PARCEL NUMBER  
UTILITY INTEREST  
SIGN NUMBER (OFF PREMISE)  
BUILDING

(1" UNLESS NOTED)  
PROPOSED R/W LINE  
EXISTING H.E. LINE  
PROPERTY LINE  
LOT & TIE LINES  
SLOPE INTERCEPTS  
CORPORATE LIMITS  
NO ACCESS  
(BY PREVIOUS ACQUISITION/CONTROL)  
ACCESS RESTRICTED  
(BY ACQUISITION)  
NO ACCESS  
(BY STATUTORY AUTHORITY)  
SECTION LINE  
QUARTER LINE  
SIXTEENTH LINE  
EXISTING CENTERLINE  
PROPOSED REFERENCE LINE  
PARALLEL OFFSET



COOPER ENGINEERING COMPANY, INC.  
2600 COLLEGE DRIVE, P.O. BOX 230  
RICE LAKE, WI 54868  
(715)234-7008

I, WAYNE M. RADO, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF RUSK COUNTY HIGHWAY DEPARTMENT I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

SIGNATURE: Wayne M. Rado DATE: 5/26/20

PRINT NAME: WAYNE M. RADO

AGENT FOR COOPER ENGINEERING CO., INC.

REGISTRATION NUMBER: S-1900

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE RUSK COUNTY HIGHWAY DEPARTMENT

Scott R. Emch

SIGNATURE: 2020.05.26.09:20:42-0500 DATE: \_\_\_\_\_

PRINT NAME: SCOTT R. EMCH, HIGHWAY COMMISSIONER

## NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATE SYSTEM COORDINATES (WCCS), RUSK COUNTY, NAD83(2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4"x24" IRON REBARS) UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

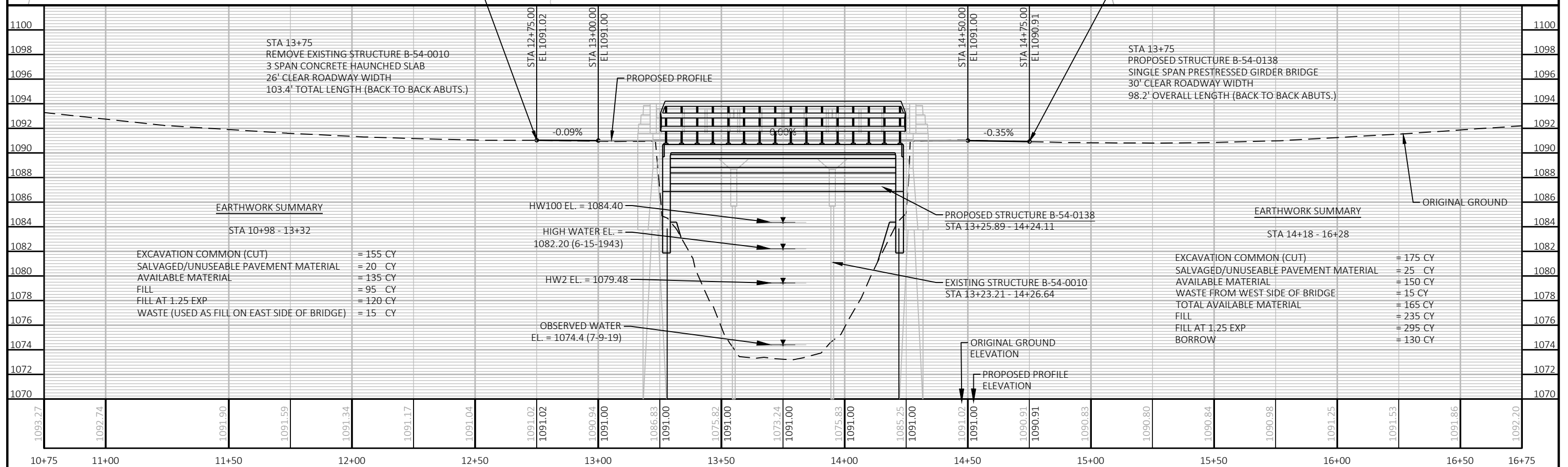
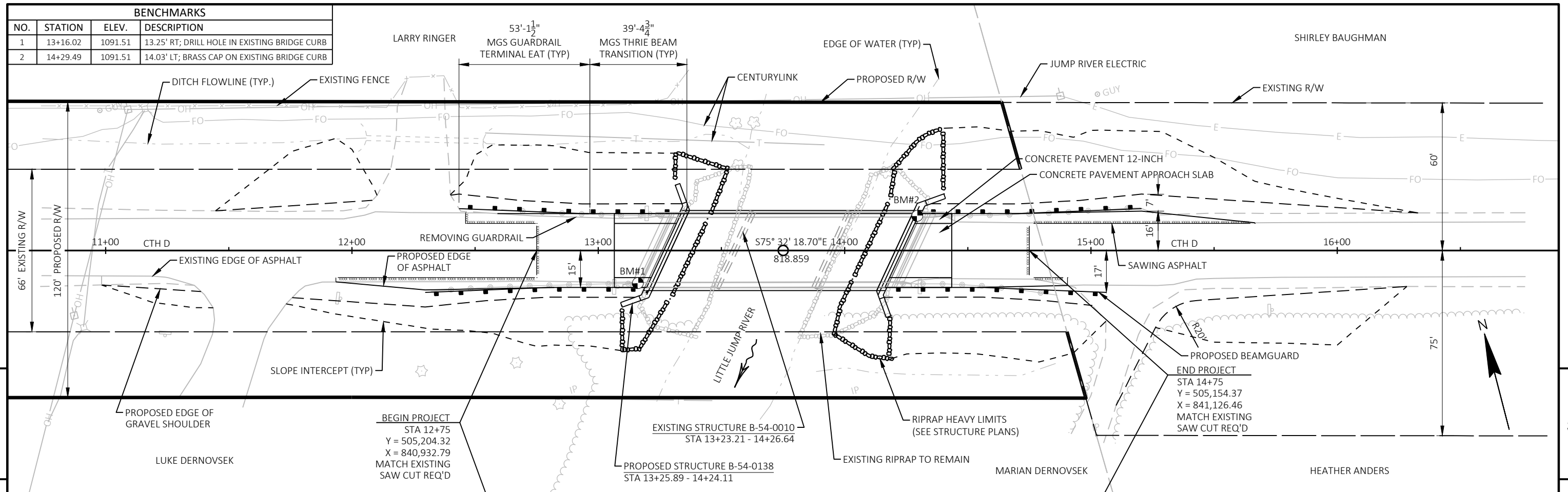
RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.



BENCHMARKS			
NO.	STATION	ELEV.	DESCRIPTION
1	13+16.02	1091.51	13.25' RT; DRILL HOLE IN EXISTING BRIDGE CURB
2	14+29.49	1091.51	14.03' LT; BRASS CAP ON EXISTING BRIDGE CURB



PROJECT NO: 8595-00-71	HWY: CTH D	COUNTY: RUSK	PLAN AND PROFILE: CTH D	SHEET	<b>E</b>
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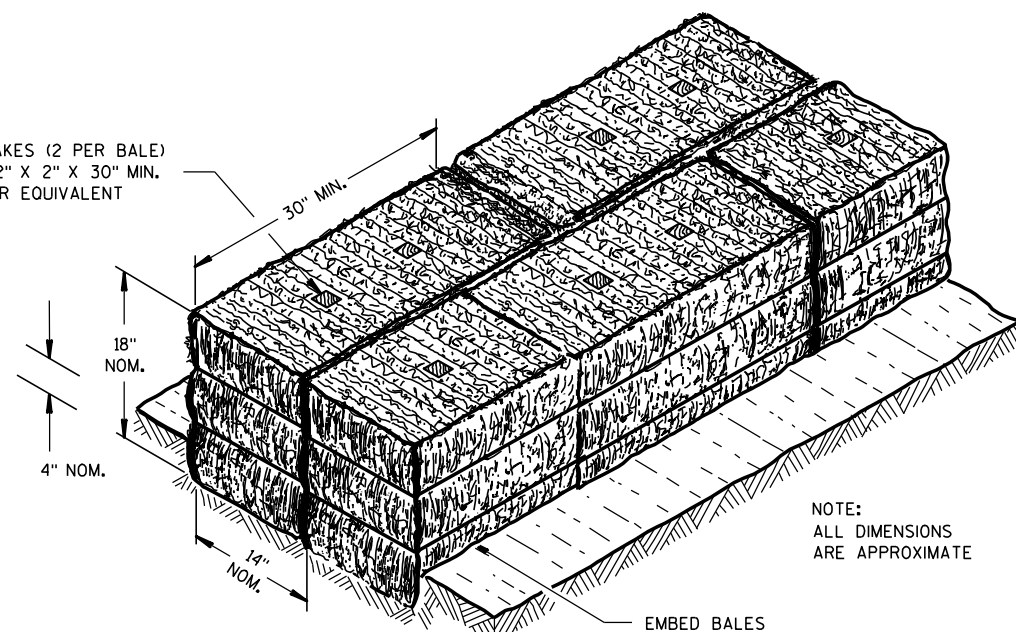


Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08E15-01	CULVERT PIPE CHECK
12A03-10	NAME PLATE (STRUCTURES)
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
13C01-19	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-20A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



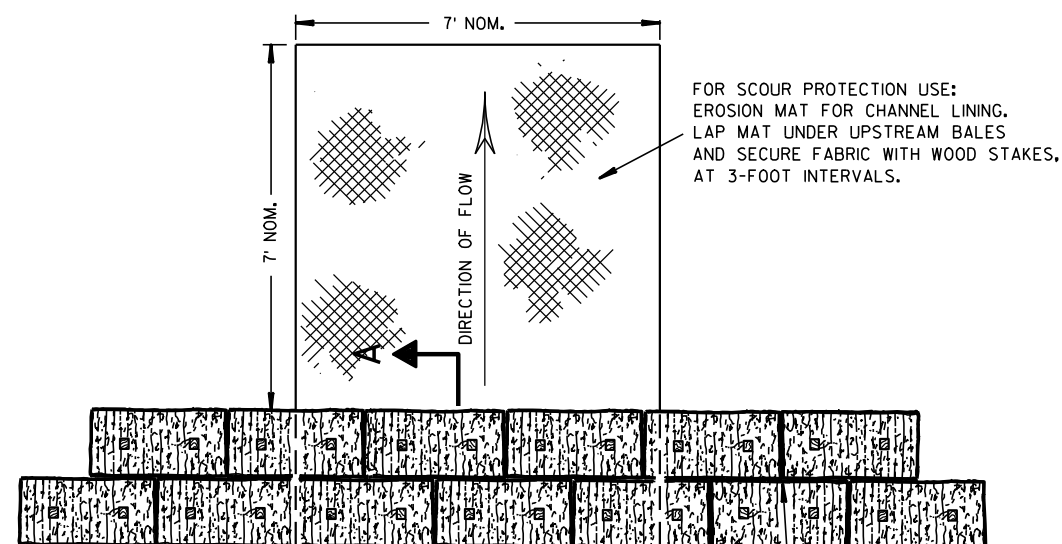
WOOD STAKES (2 PER BALE)  
NOMINAL 2" X 2" X 30" MIN.  
LENGTH OR EQUIVALENT



NOTE:  
ALL DIMENSIONS  
ARE APPROXIMATE

EMBED BALES

SECTION A-A

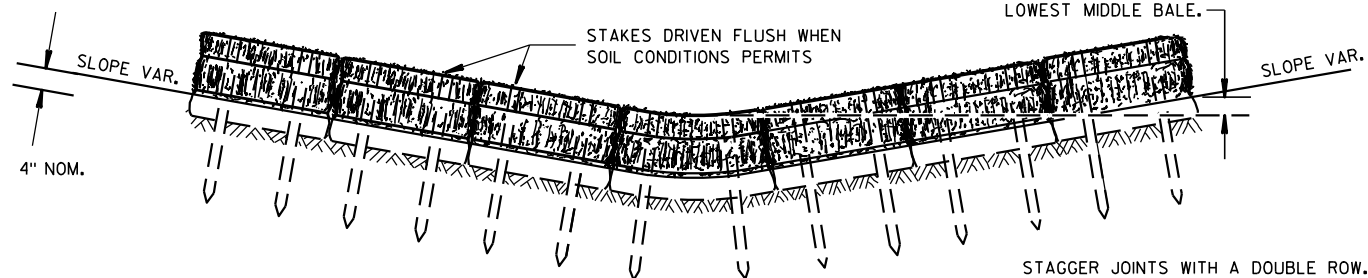


FOR SCOUR PROTECTION USE:  
EROSION MAT FOR CHANNEL LINING.  
LAP MAT UNDER UPSTREAM BALES  
AND SECURE FABRIC WITH WOOD STAKES,  
AT 3-FOOT INTERVALS.

PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT  
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL  
BE EQUAL TO OR GREATER THAN TOP OF  
LOWEST MIDDLE BALE.



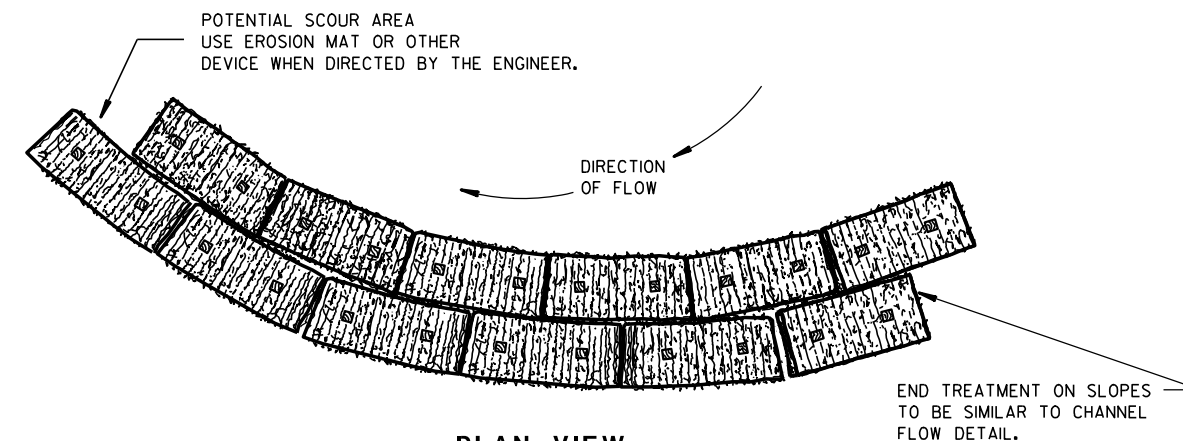
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

## GENERAL NOTES

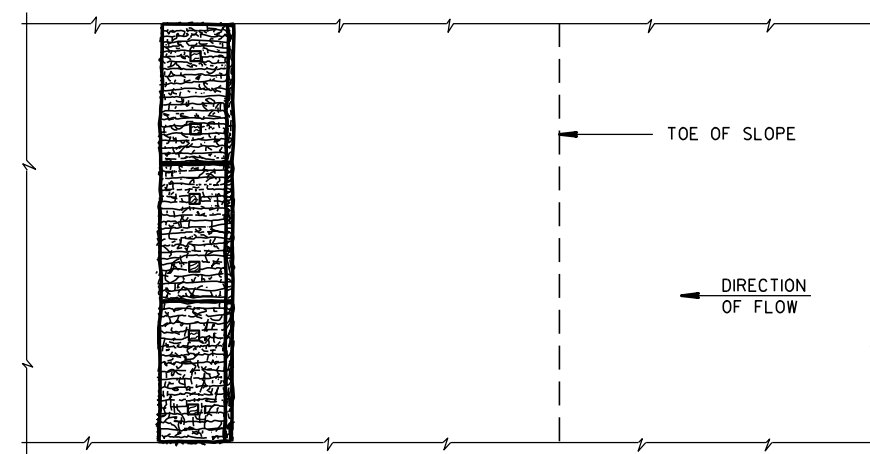
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

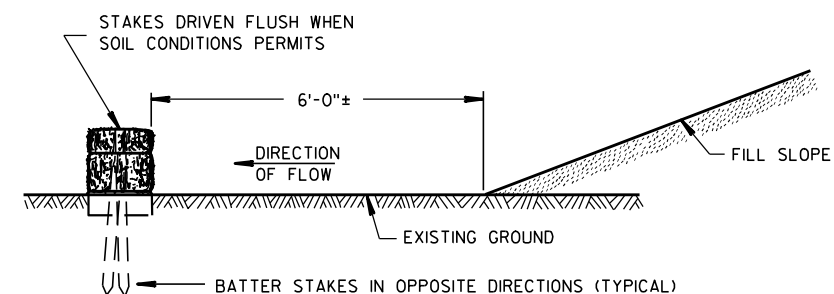


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

## TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



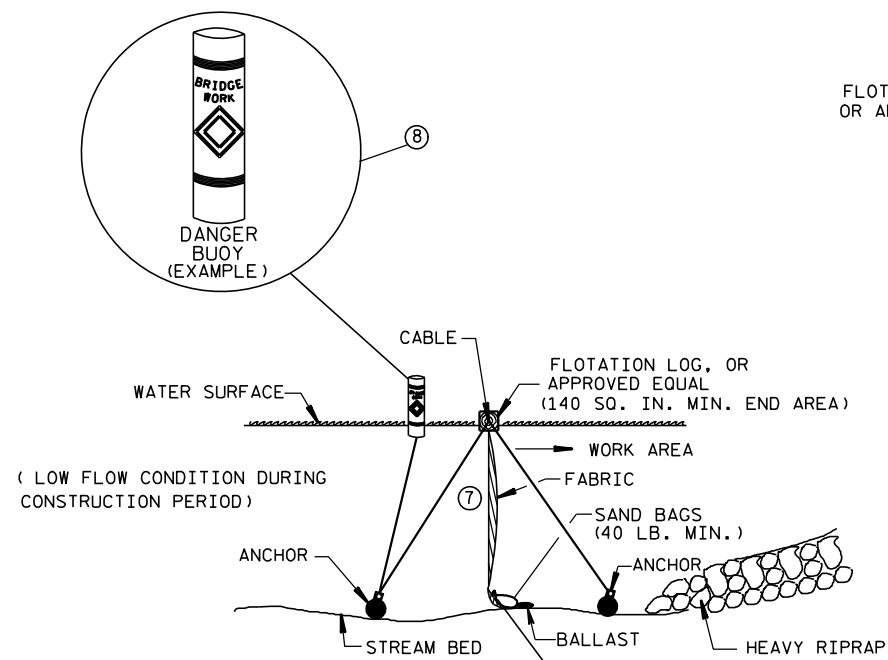


- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



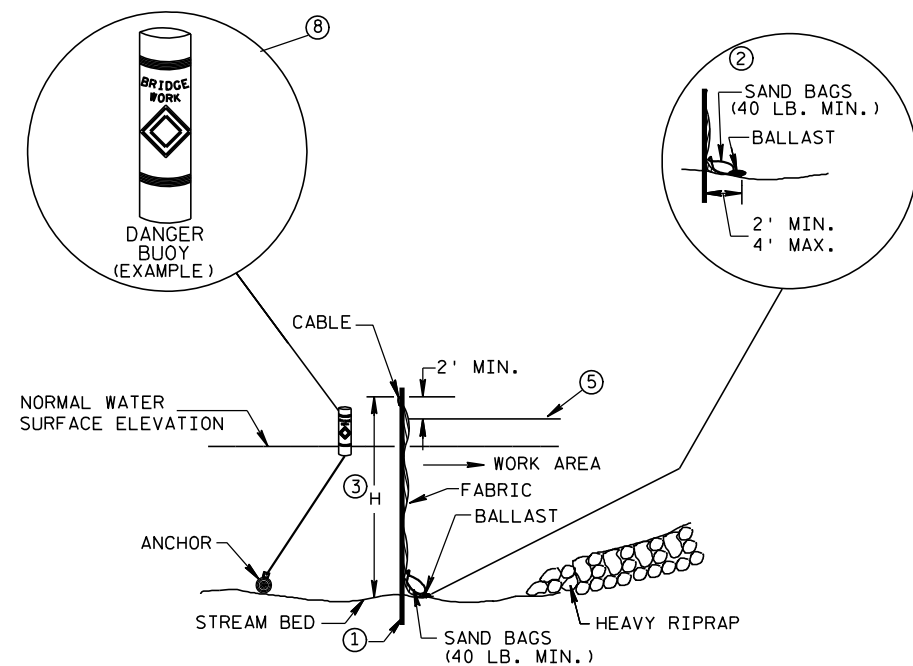
<div>SILT FENCE</div>	
<div>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED</div> <div>4-29-05</div> <div>DATE</div>	<div>/S/ Beth Canestra</div> <div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>





SECTION B-B

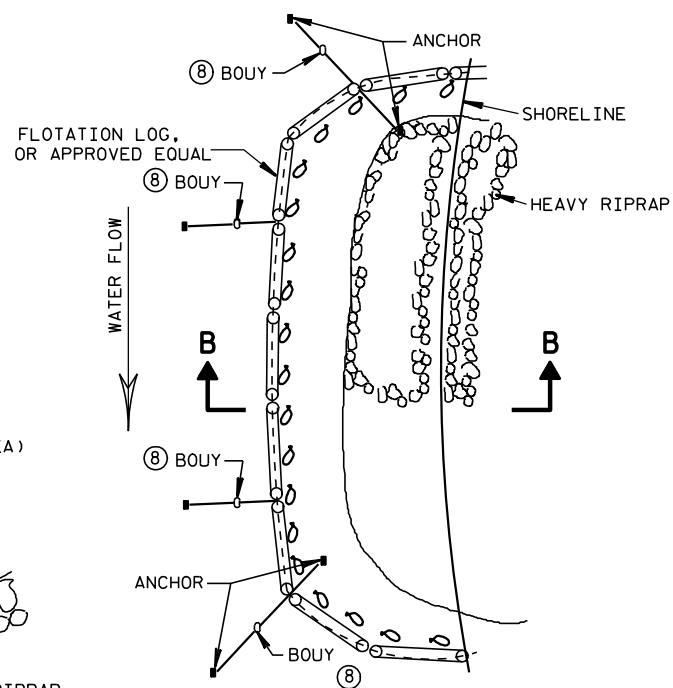
### TURBIDITY BARRIER FLOAT ALTERNATIVE CAUTION - SEE NOTE 6



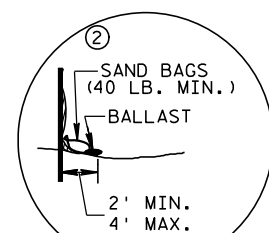
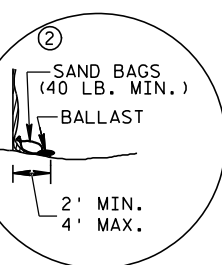
SECTION A-A

### TURBIDITY BARRIER STANDARD POST INSTALLATION

### TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW

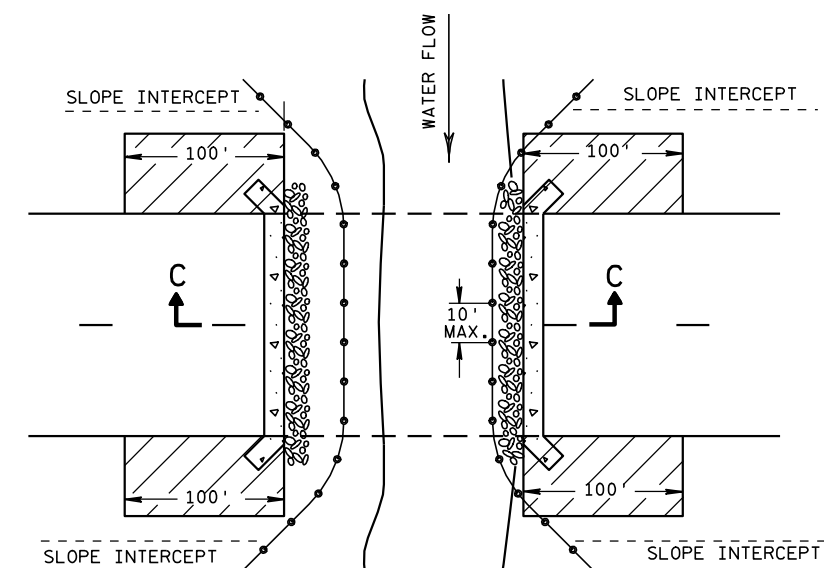


### GENERAL NOTES

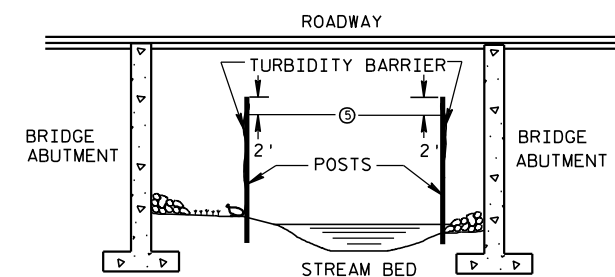
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C-C

### TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

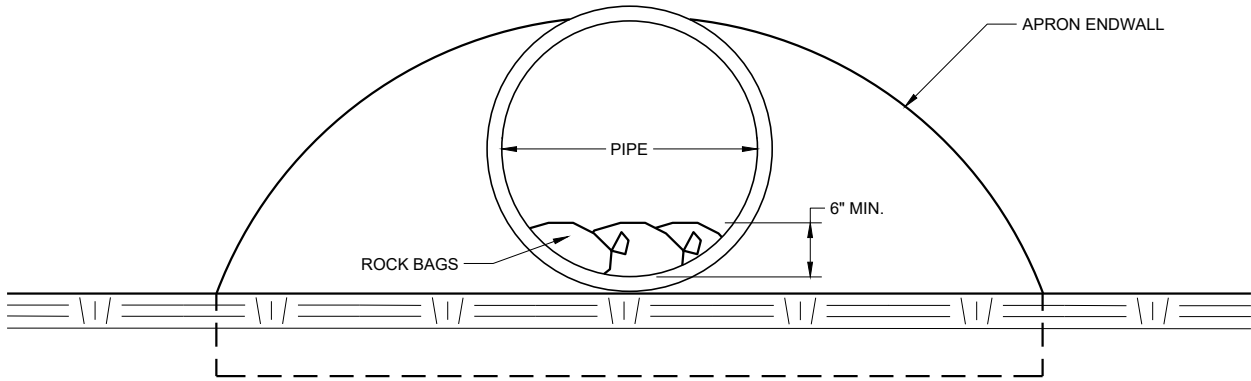
APPROVED

6/04/02  
DATE

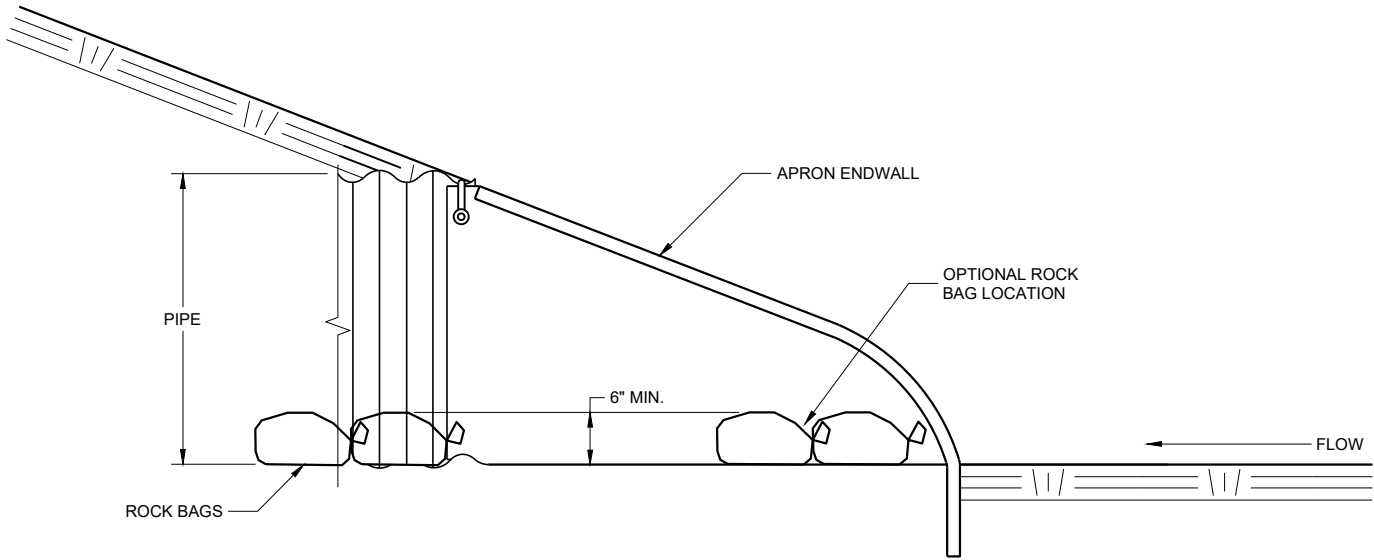
FHWA

/S/ Beth Connestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER





END VIEW



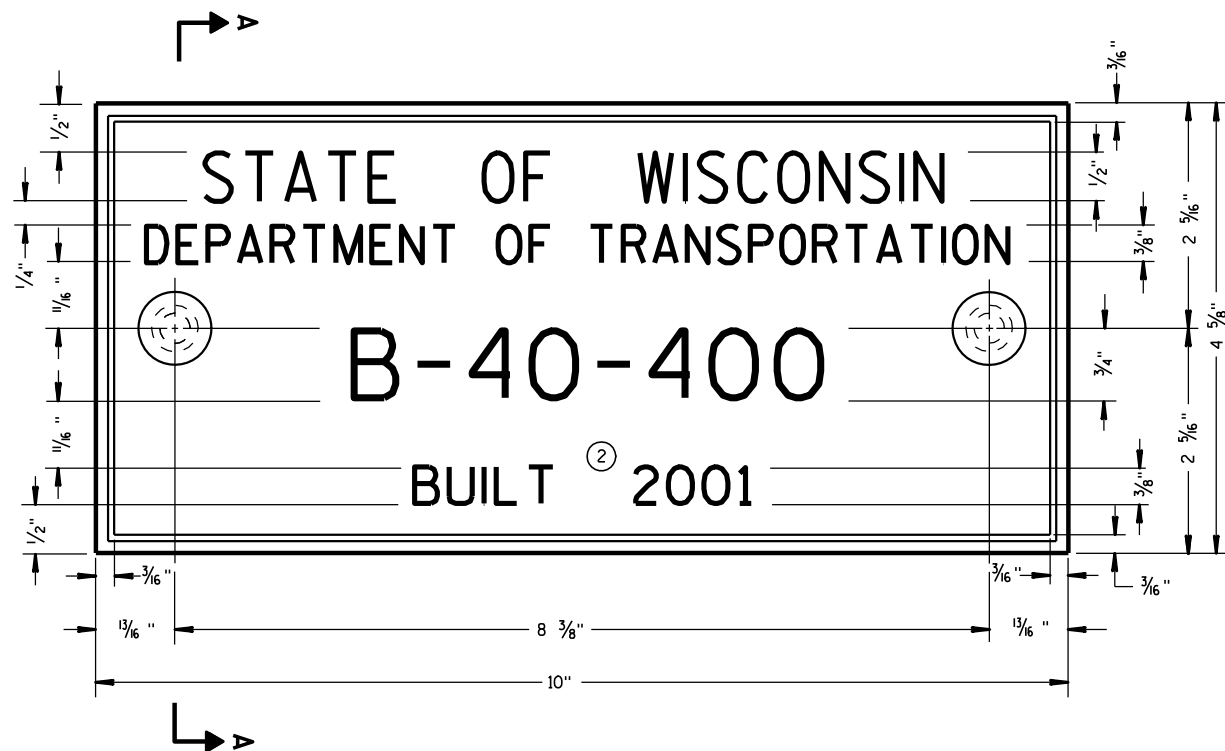
SIDE VIEW

**CULVERT PIPE CHECK**  
(INSTALL ON INLET END ONLY)

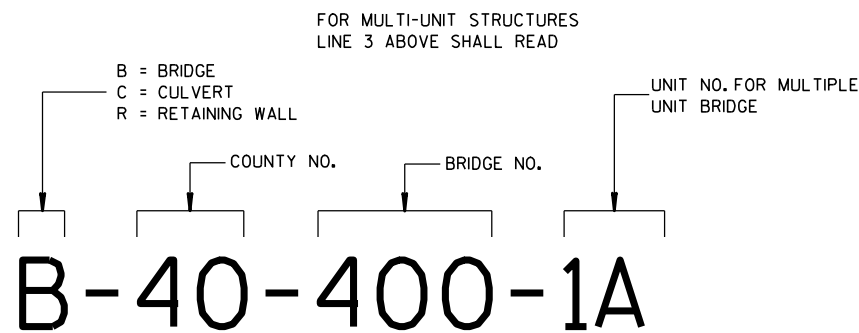
<b>CULVERT PIPE CHECK</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Daniel Schave EROSION CONTROL ENGINEER

FHWA





**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



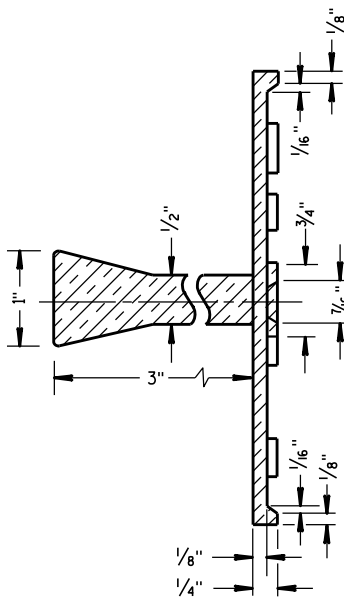
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

**GENERAL NOTES**

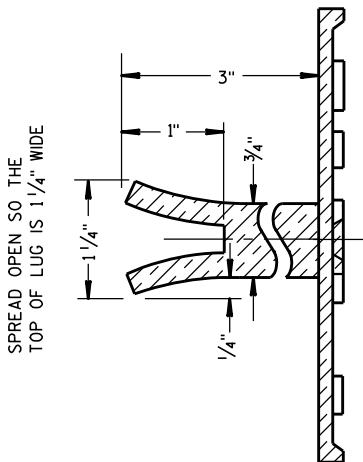
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

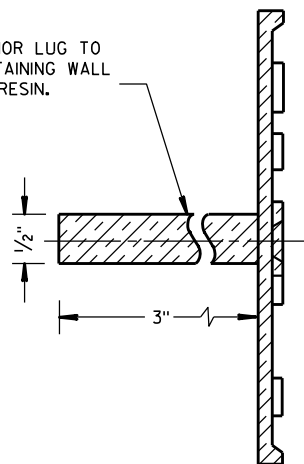


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



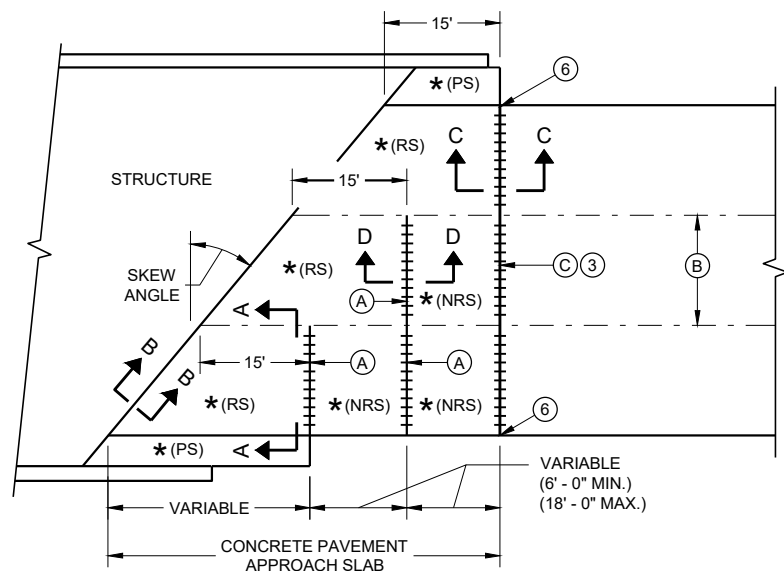
**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

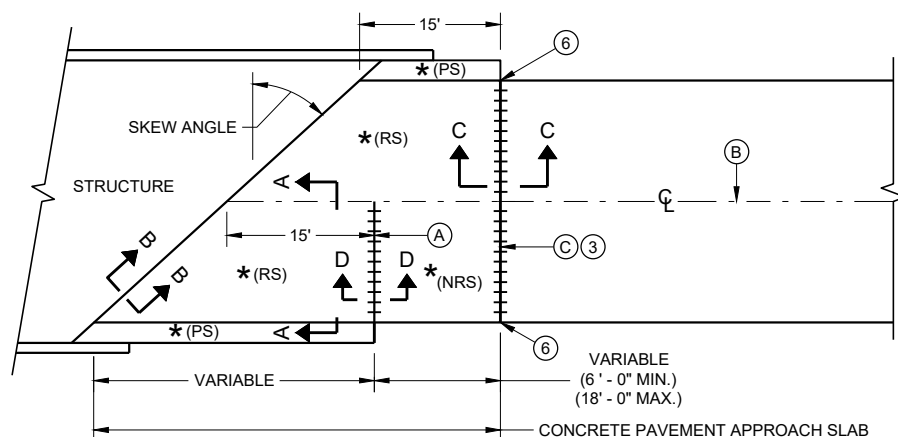
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
3/26/10  
DATE  
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER  
FHWA

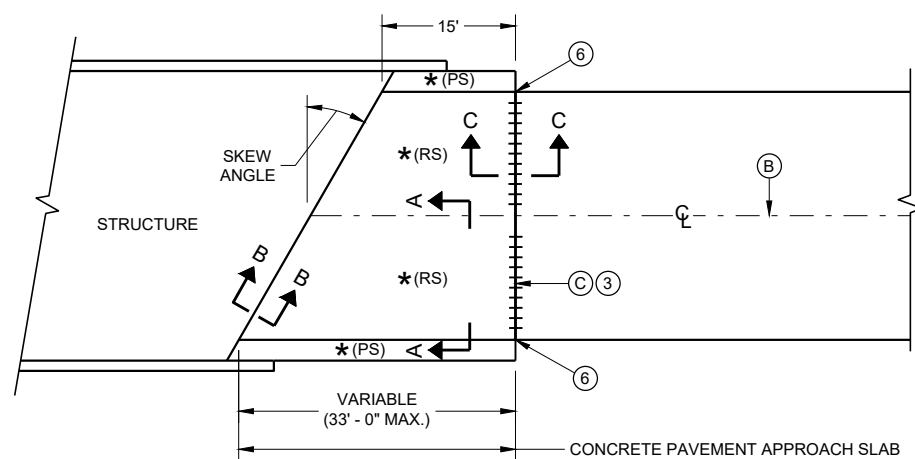




**SKewed APPROACH  
(PAVEMENT MORE THAN TWO LANES)**



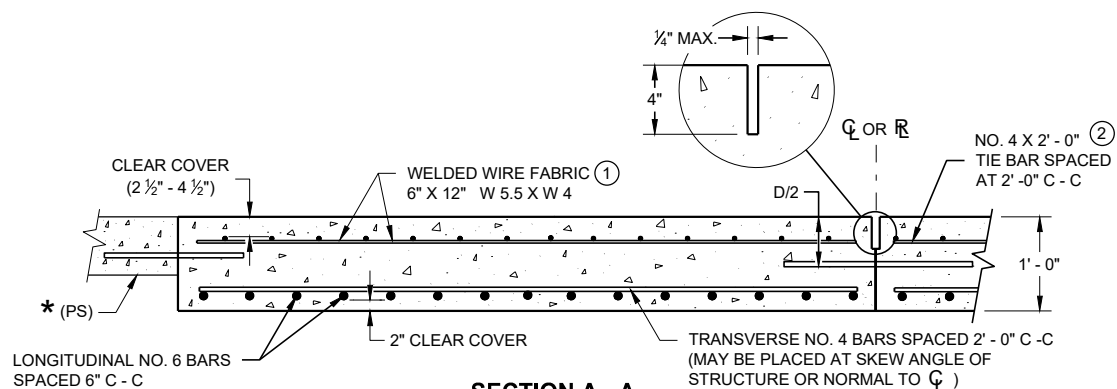
**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**



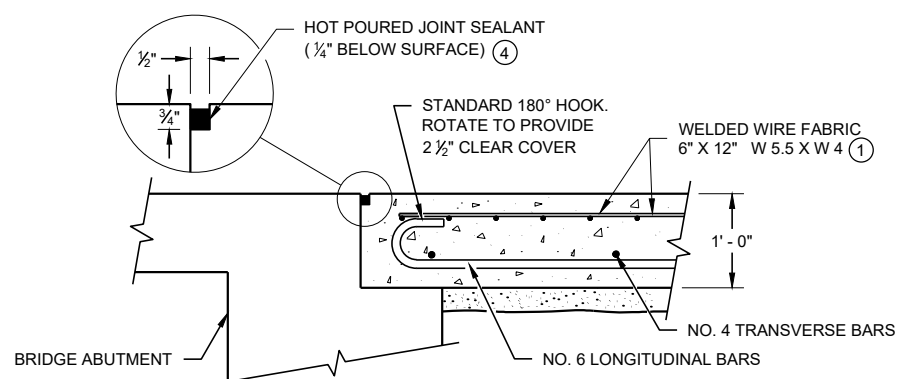
**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')**

**APPROACH SLAB AND ADJACENT PAVEMENT**

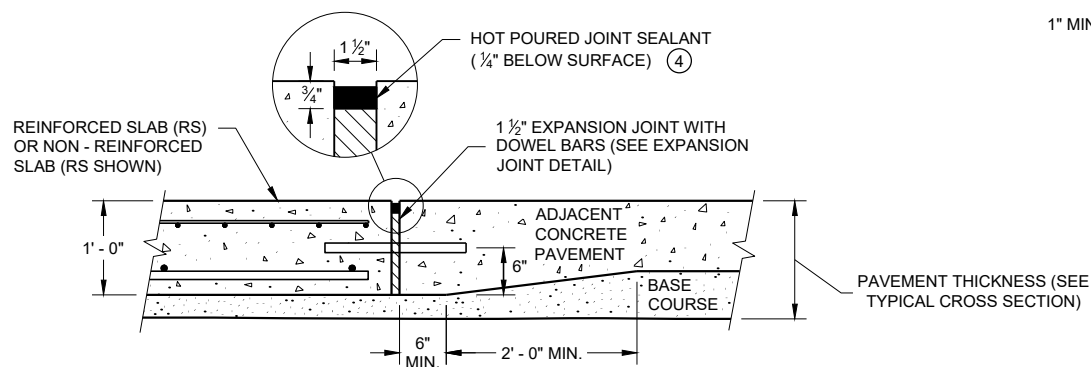
- \* (RS) = REINFORCED CONCRETE SLAB
- \* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- \* (NRS) = NON - REINFORCED CONCRETE SLAB
- \*\*\* STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION B - B  
BEND DETAIL  
BOTTOM REINFORCEMENT**



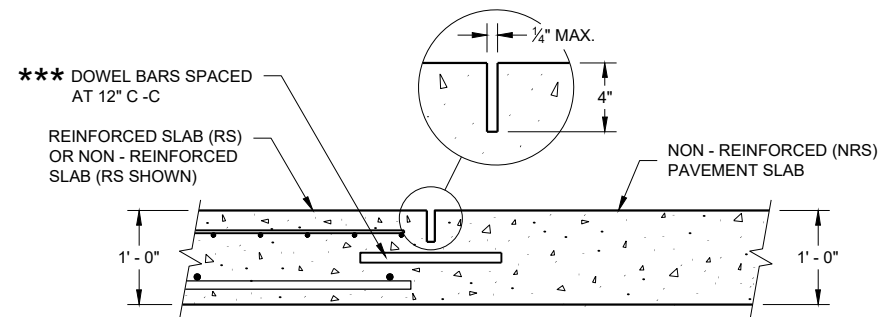
**SECTION C - C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**

## GENERAL NOTES

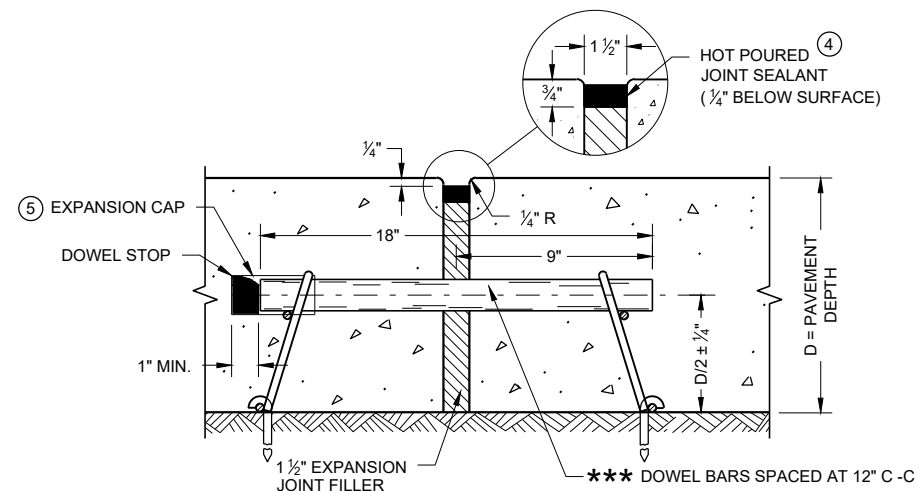
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
- ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\mathcal{C}$  OR  $\mathcal{R}$ .
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\mathcal{C}$  OR  $\mathcal{R}$ .



**SECTION D - D  
CONTRACTION JOINT**



**EXPANSION JOINT DETAIL**

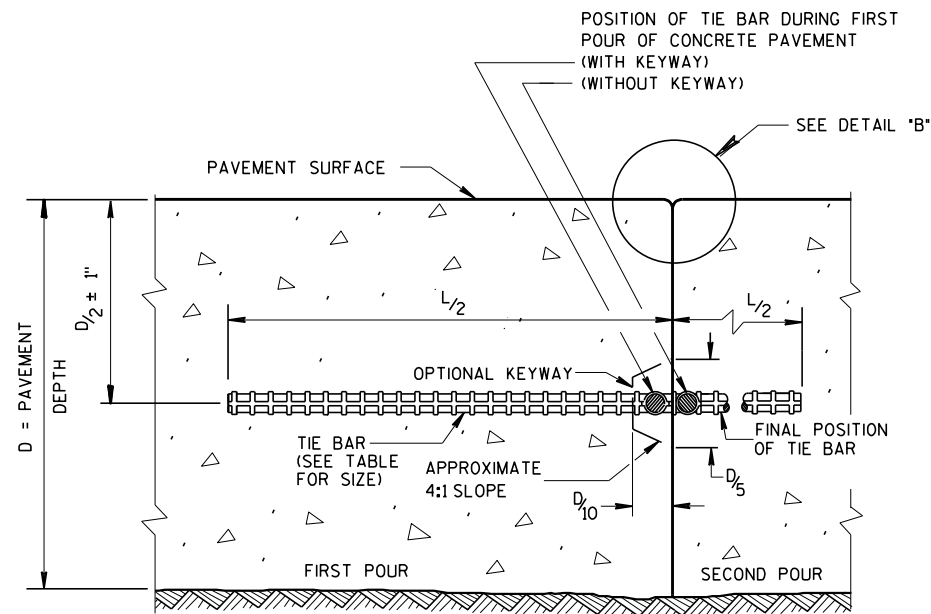
## CONCRETE PAVEMENT APPROACH SLAB

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

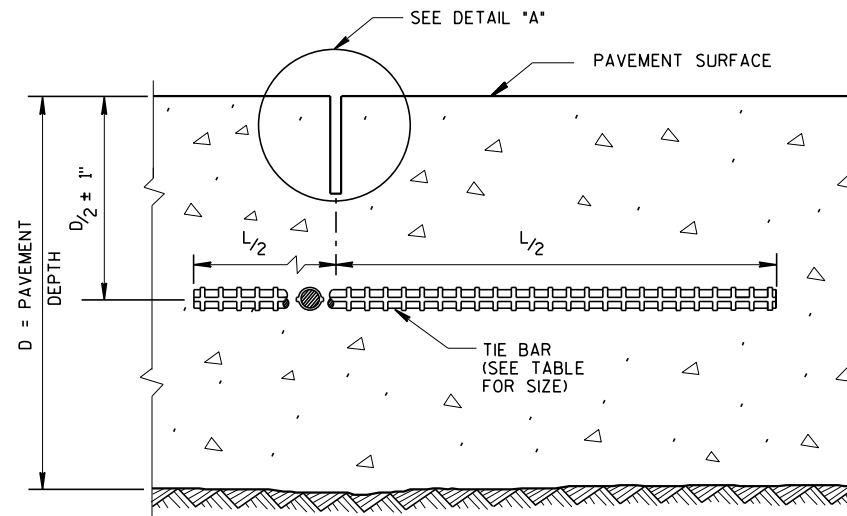
APPROVED  
November 2018 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR

FHWA





CONSTRUCTION JOINT



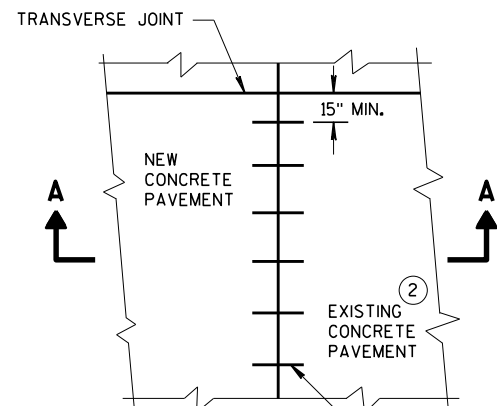
SAWED JOINT

GENERAL NOTES

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

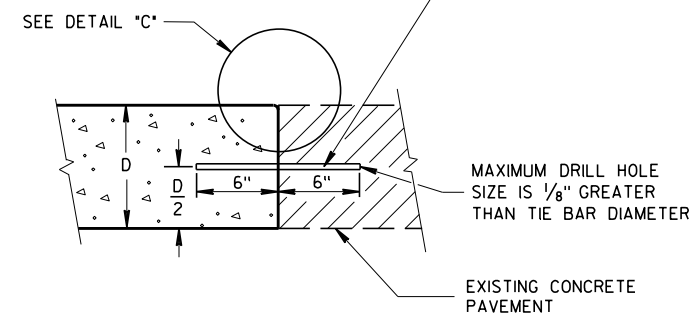
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.

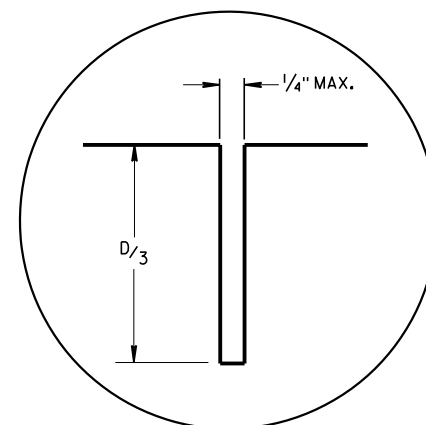


PLAN VIEW

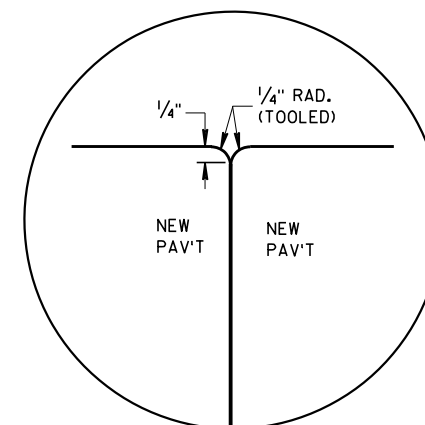
NO. 6 TIE BARS SPACED 30" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①



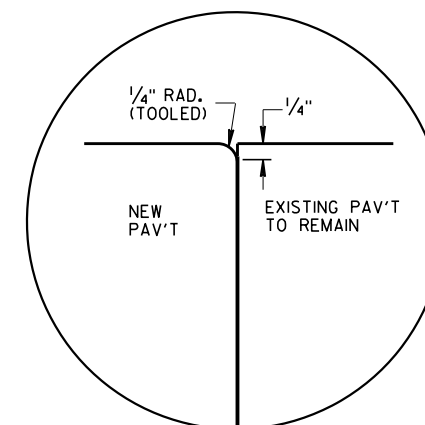
SECTION A-A  
LONGITUDINAL CONSTRUCTION JOINT  
TIE BARS ANCHORED  
INTO EXISTING PAVEMENT



DETAIL "A"



DETAIL "B"



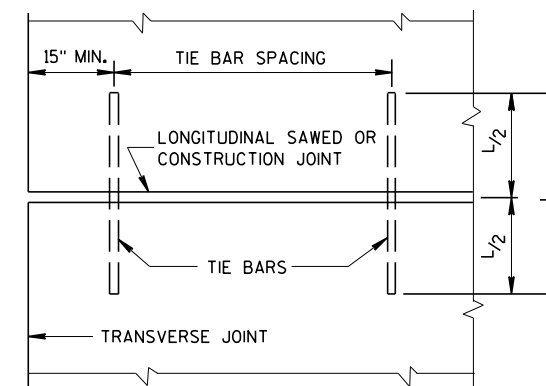
DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

\* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

\*\* CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.



PLAN VIEW  
SHOWING LOCATION OF TIE BARS

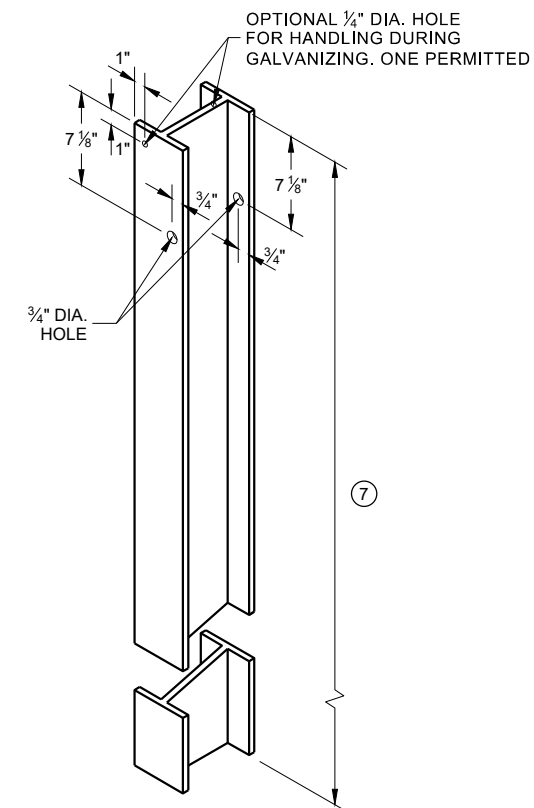
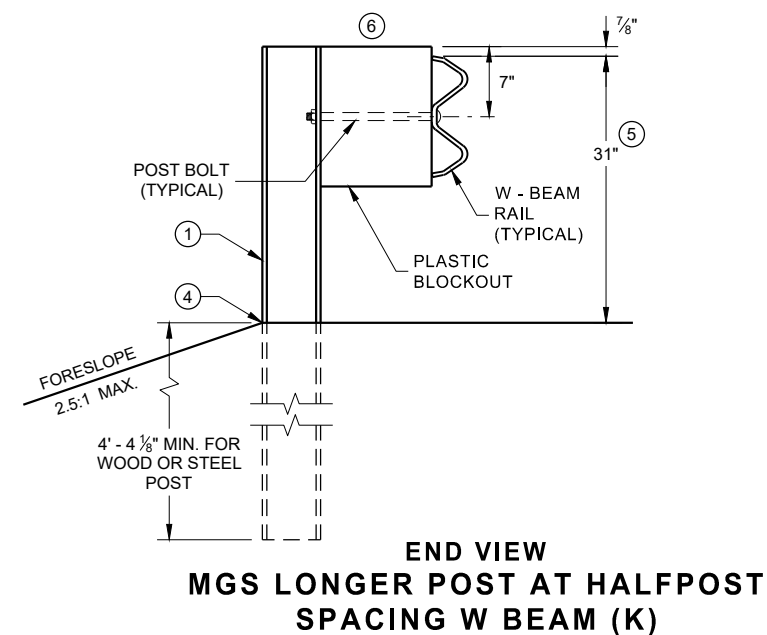
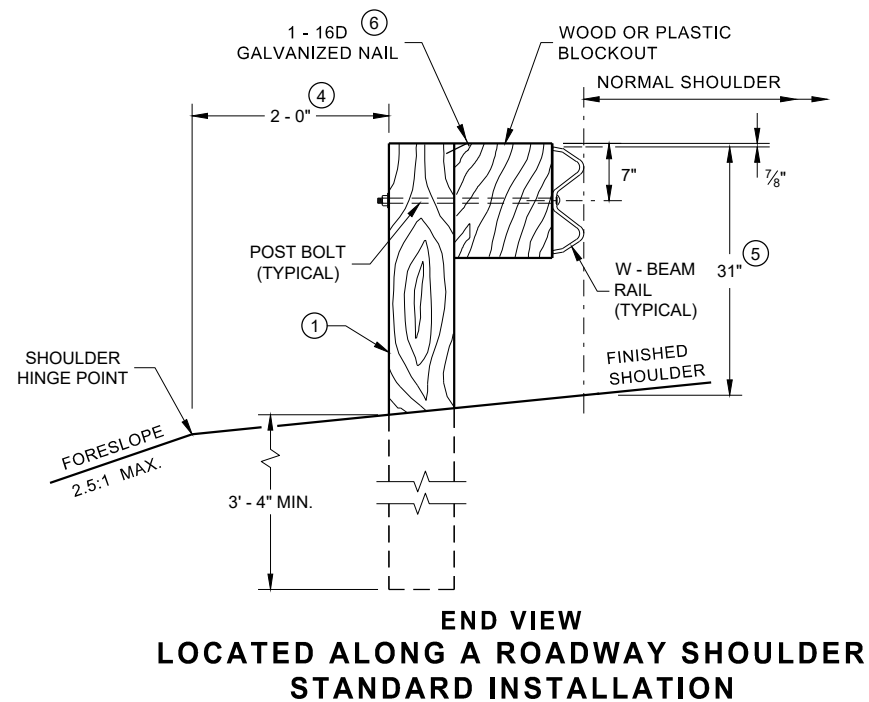
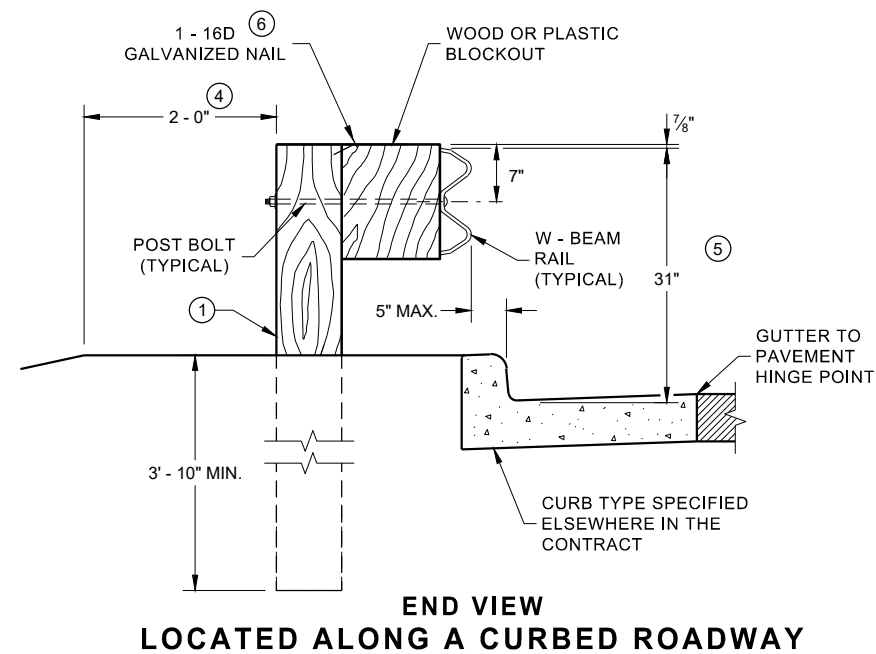
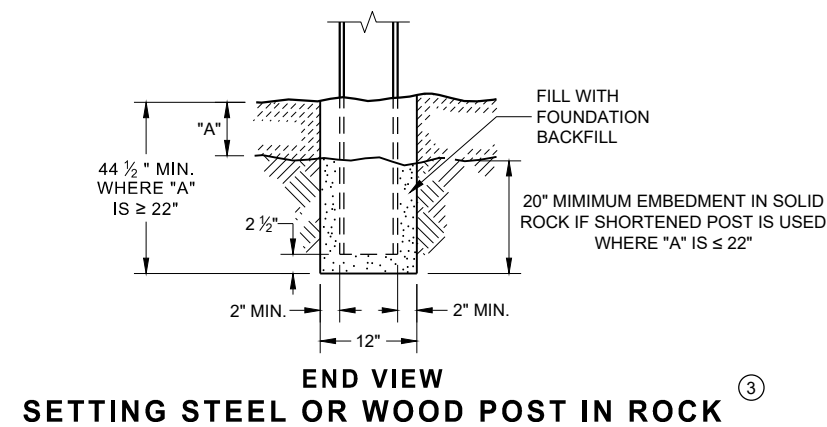
CONCRETE PAVEMENT  
LONGITUDINAL JOINTS AND TIES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

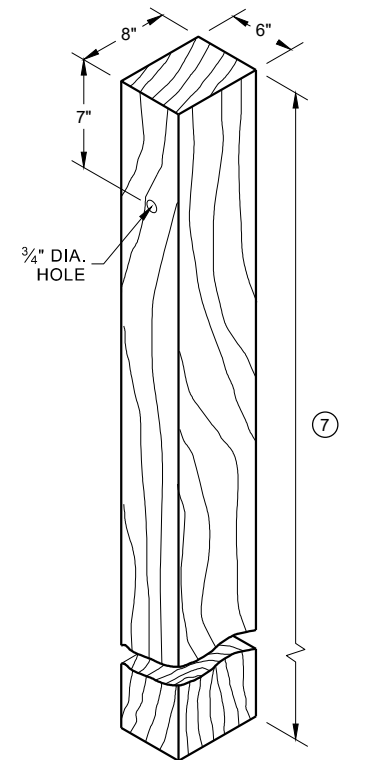
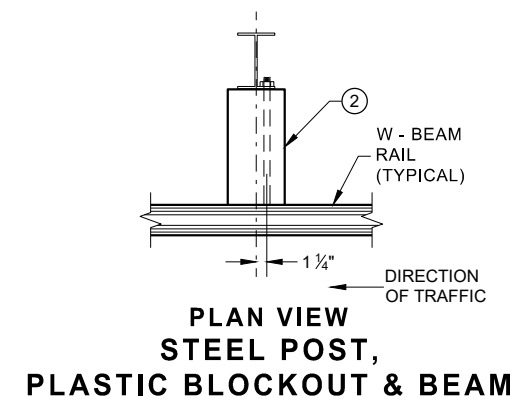
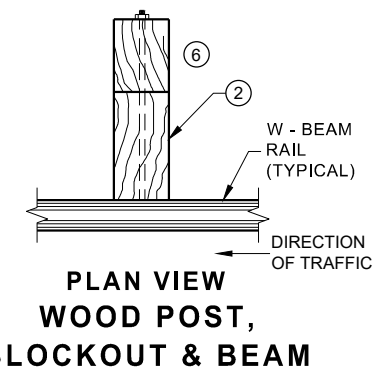
APPROVED  
March 2018 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR  
FHWA



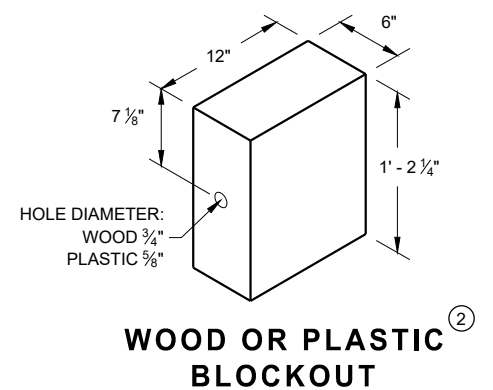
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".  
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



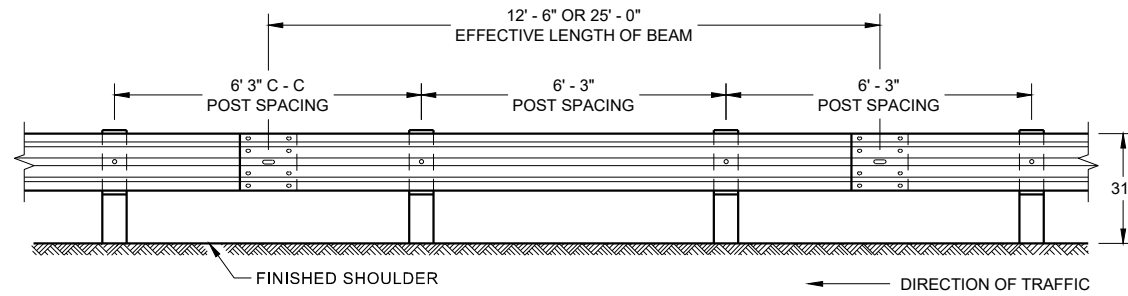
**STEEL POST & HOLE  
PUNCHING DETAIL  
(W 6 X 9) ①**



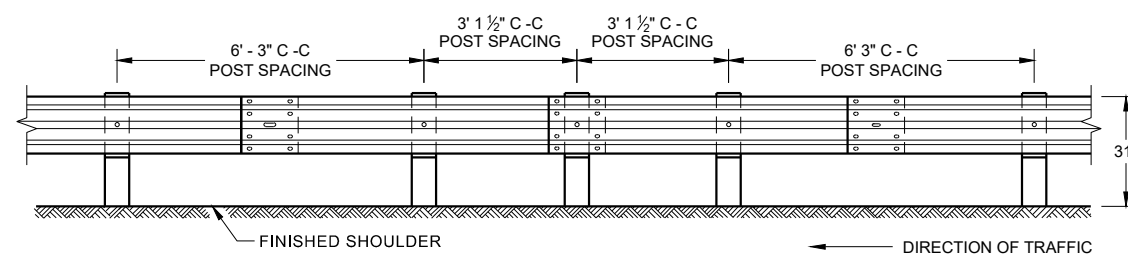
**WOOD POST (6" X 8") NOMINAL** <sup>(1)</sup>



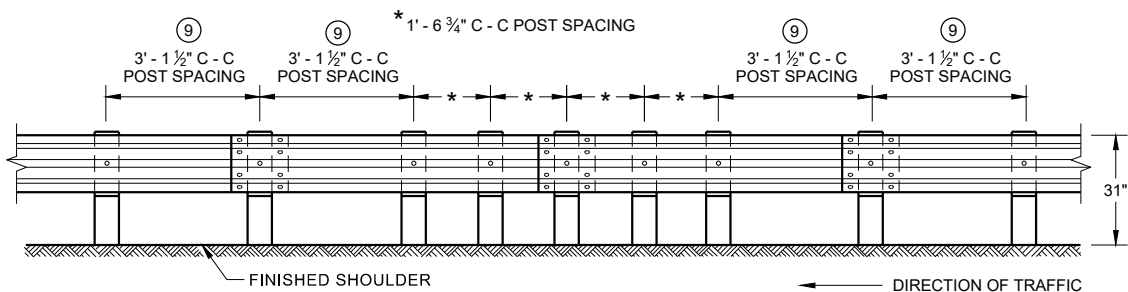




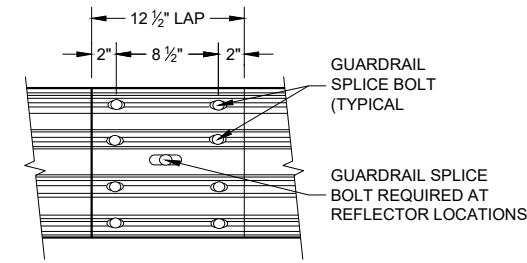
**FRONT VIEW  
POST SPACING STANDARD INSTALLATION**



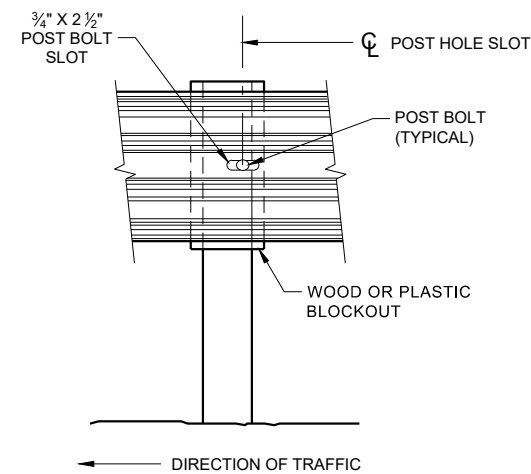
**FRONT VIEW  
HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)**



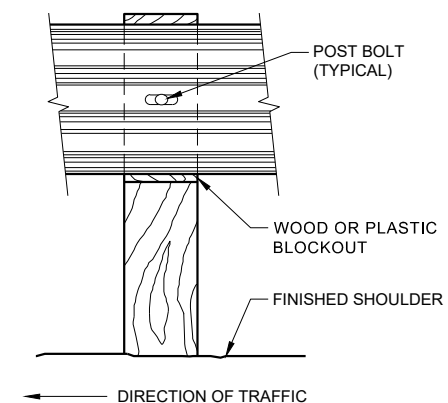
**FRONT VIEW  
QUARTER POST SPACING (QS)**



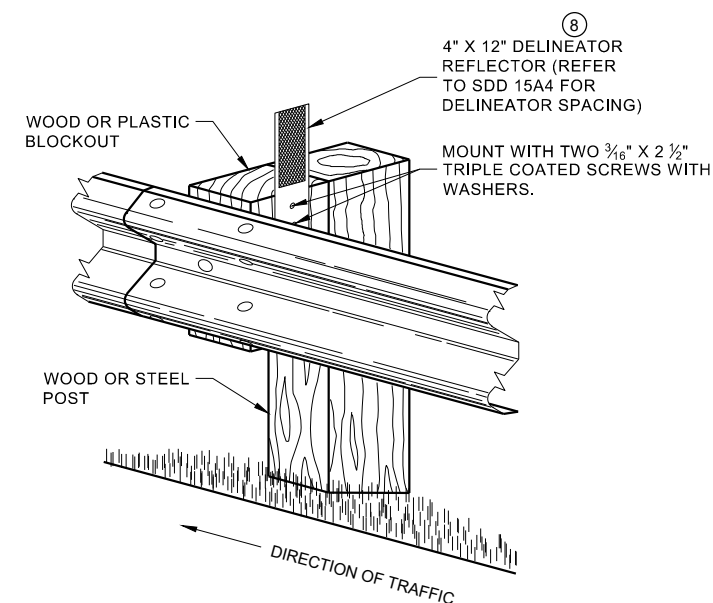
**FRONT VIEW  
MID-SPAN BEAM SPLICE**



**FRONT VIEW AT STEEL POST**



**FRONT VIEW AT WOOD POST**



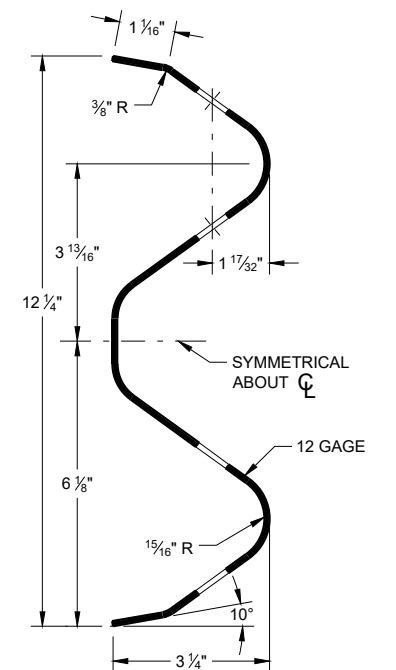
**ONE SIDED REFLECTOR DETAIL  
AND TYPICAL INSTALLATION**

## GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

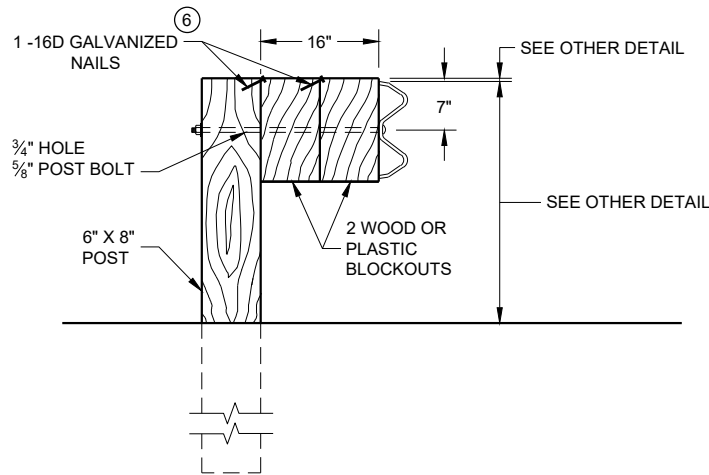


**SECTION THRU W-BEAM RAIL**

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

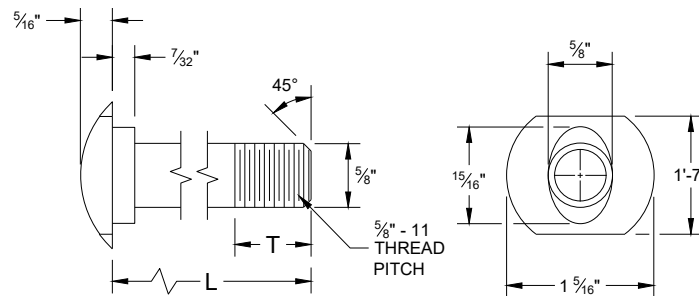




DETAIL FOR 16" BLOCKOUT DEPTH

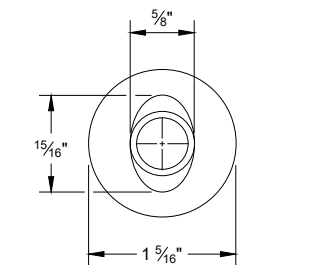
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF  $\frac{3}{16}$ ".
  2. IF THE BOLT EXTENDS MORE THAN  $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

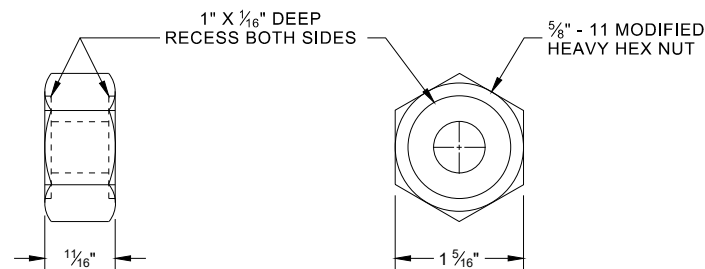


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

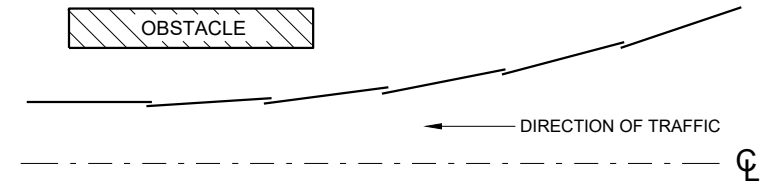


ALTERNATE BOLT HEAD

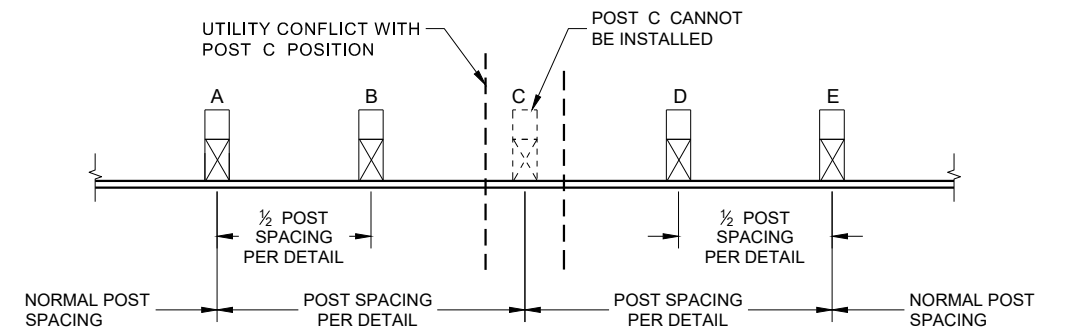


POST BOLT, SPLICE BOLT AND RECESS NUT

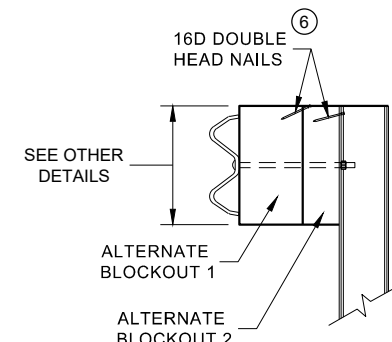
- ⑥ WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



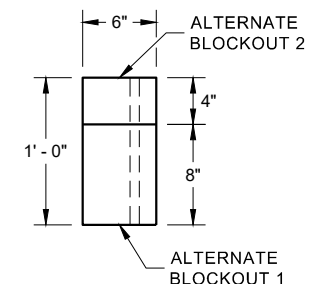
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



PLAN VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

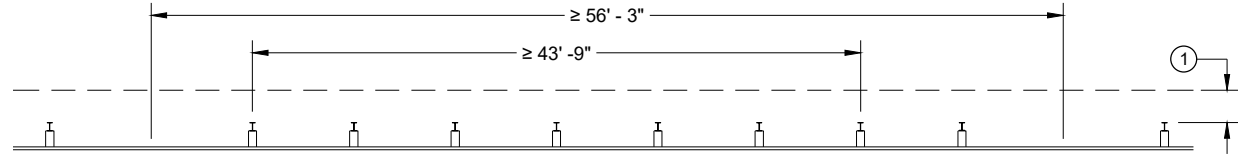
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

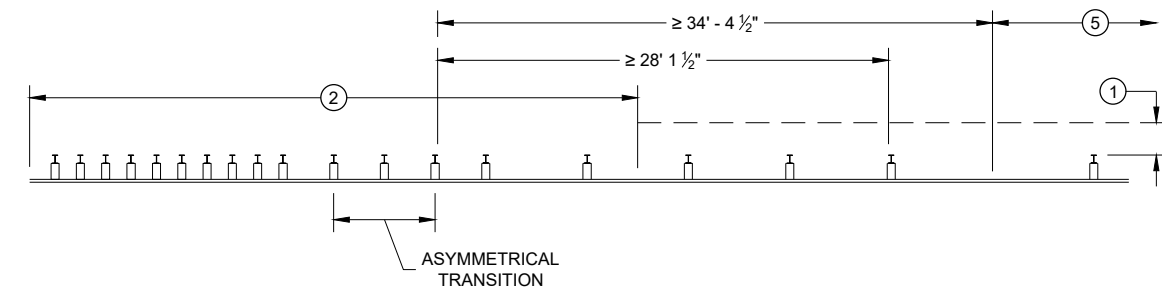
MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

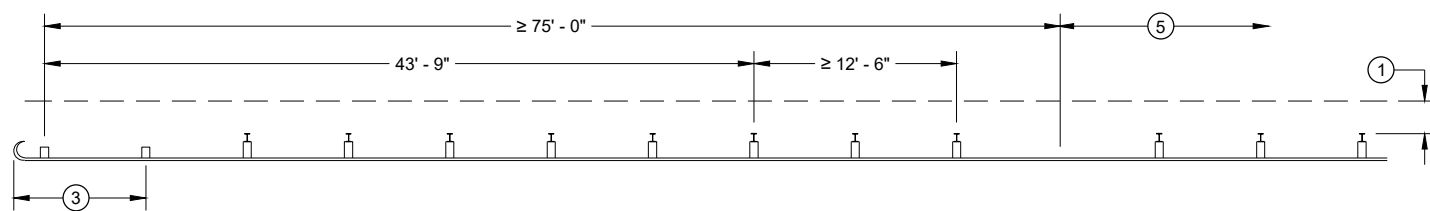




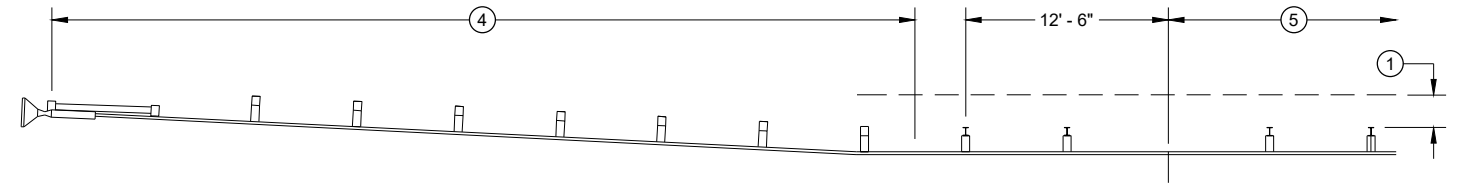
MISSING POST IN NORMAL BEAM GUARD RUN



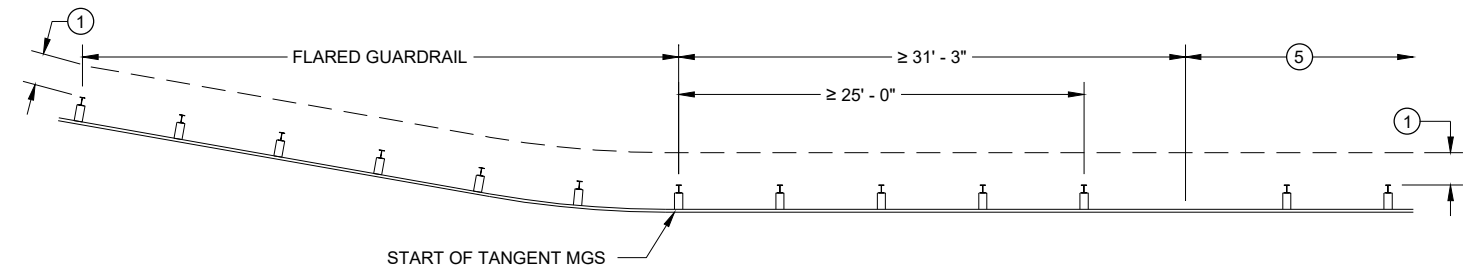
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



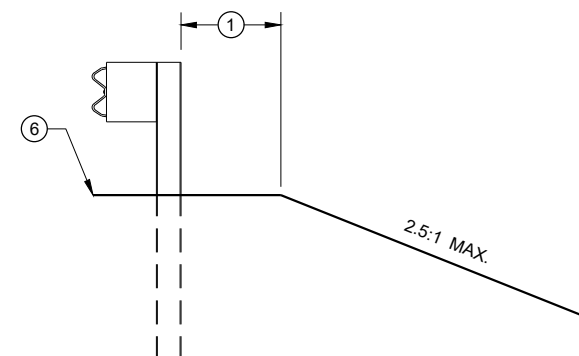
MISSING POST IN NORMAL BEAM GUARD RUN  
NEAR TYPE 2 TERMINAL



MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN  
NEAR FLARED BEAM GUARD



CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018  
DATE  
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA



- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

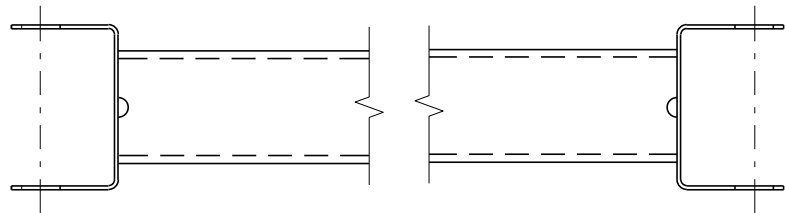
DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



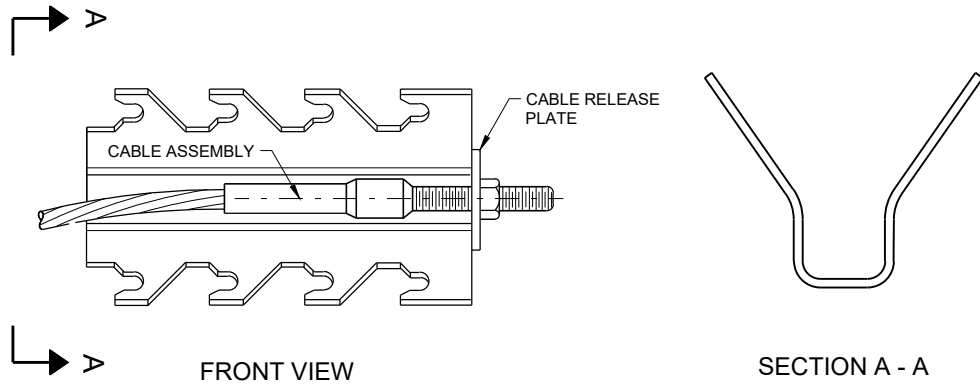
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



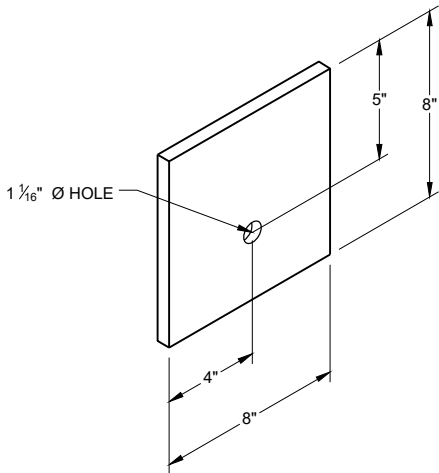


GENERIC GROUND STRUT<sup>⑨</sup> <sup>Ⓔ</sup>

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2

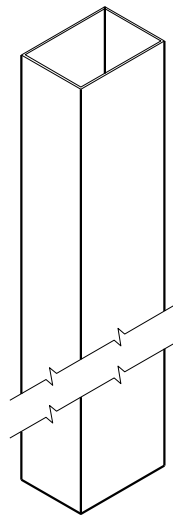


GENERIC ANCHOR CABLE BOX<sup>⑨</sup> <sup>Ⓔ</sup>

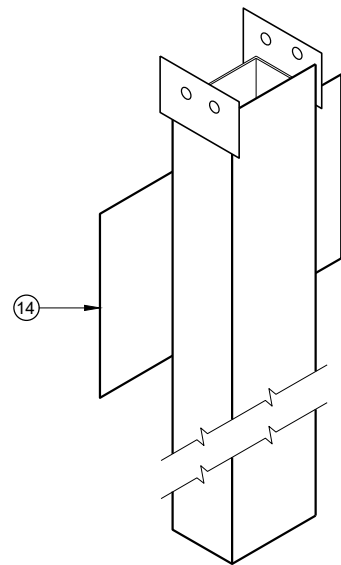


BEARING PLATE<sup>⑥</sup> <sup>Ⓔ</sup>

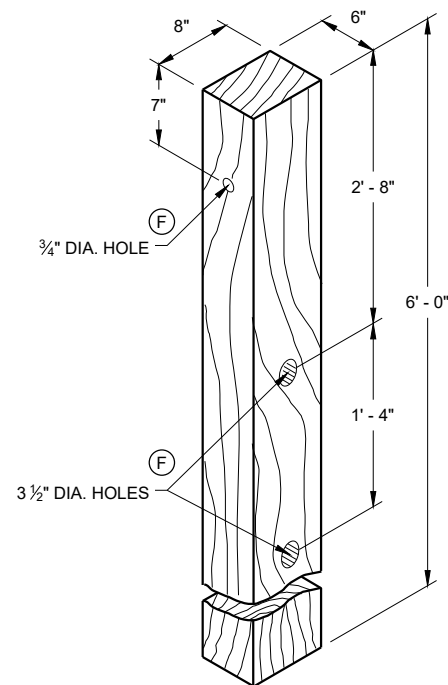




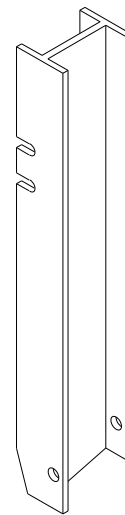
UPPER POST NO. 1 <sup>(1)</sup> (E)



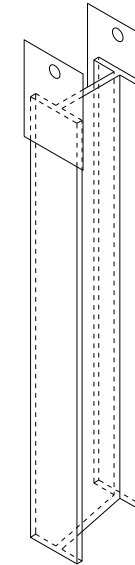
LOWER POST NO. 1 <sup>(2)</sup> (E)



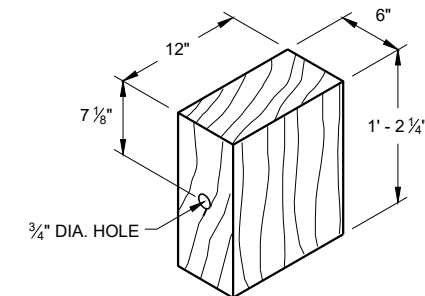
WOOD CRT POST <sup>(3)</sup> (E)  
POSTS NUMBER 3-9



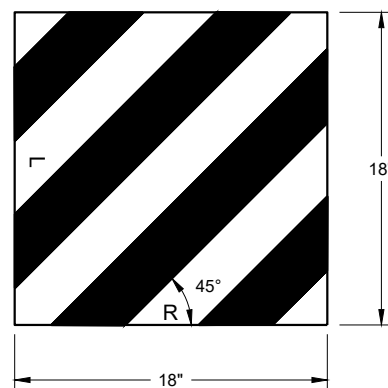
UPPER POST NO. 2 <sup>(15)</sup> (E)



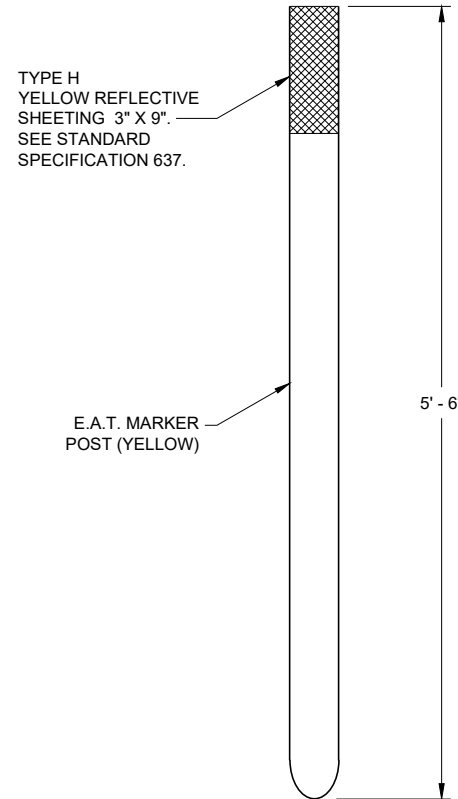
LOWER POST NO. 2 <sup>(16)</sup> (E)



WOOD BLOCKOUT <sup>(4)</sup>  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



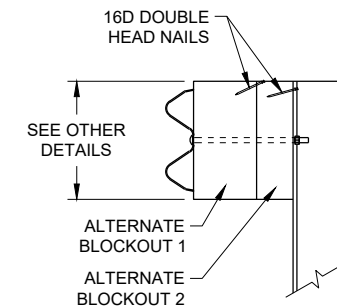
REFLECTIVE SHEETING DETAIL <sup>(E)</sup>



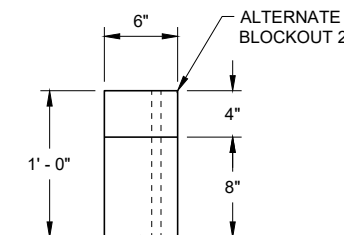
FRONT VIEW

SIDE VIEW

E.A.T. MARKER POST <sup>(13)</sup>



SIDE VIEW



TOP VIEW

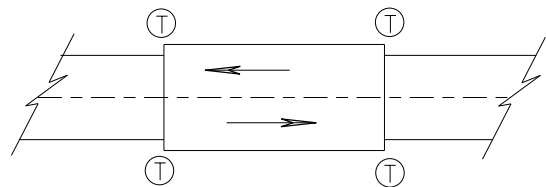
ALTERNATE WOOD  
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

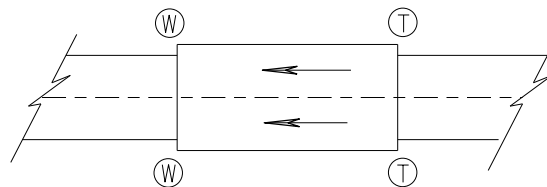
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018  
DATE  
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA





**TWO WAY TRAFFIC**



**ONE WAY TRAFFIC**

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

### GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

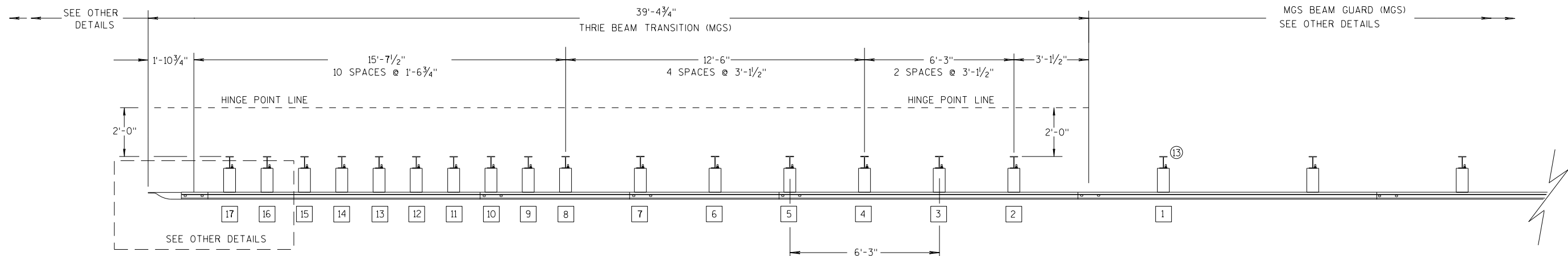
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

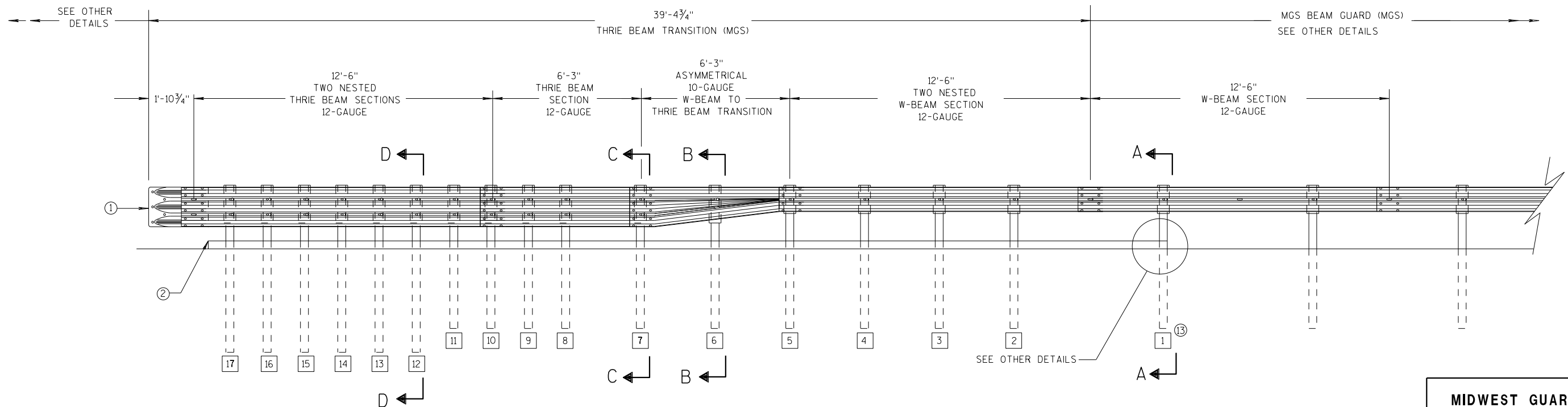
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



**PLAN VIEW**



**ELEVATION VIEW**

## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

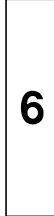
**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



## 6

- S.D.D. 14 B 45-5b**



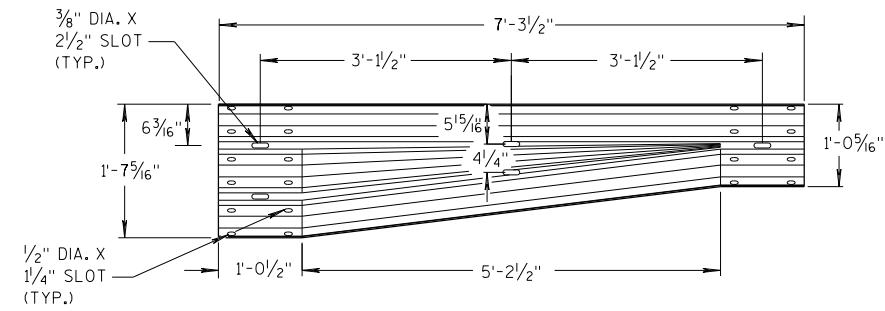
**S.D.D. 14 B 45-5b**



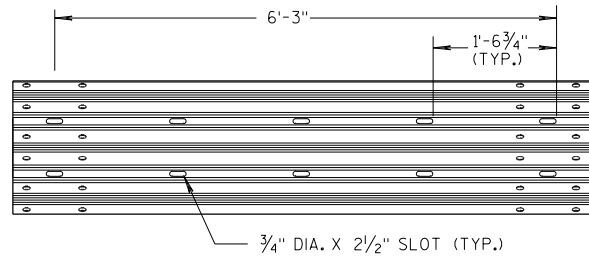
**S.D.D. 14 B 45-5b**



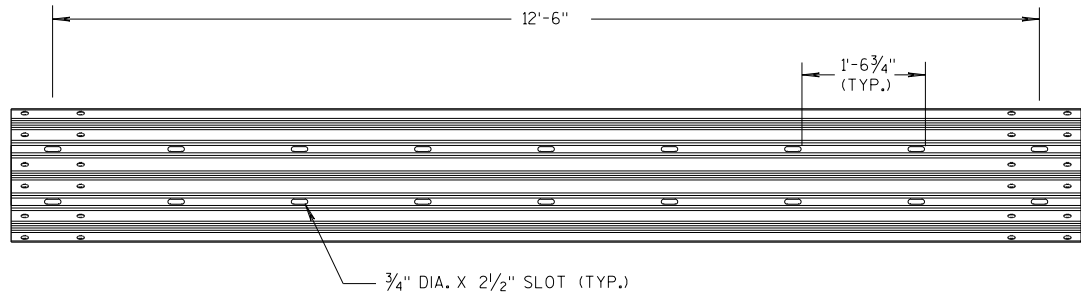




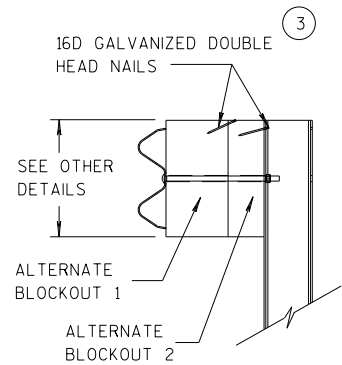
W-BEAM TO THRIE BEAM TRANSITION SECTION



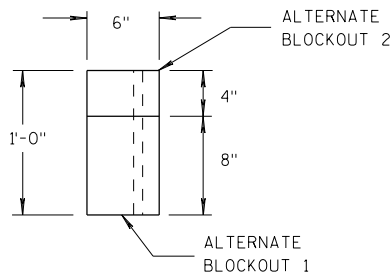
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

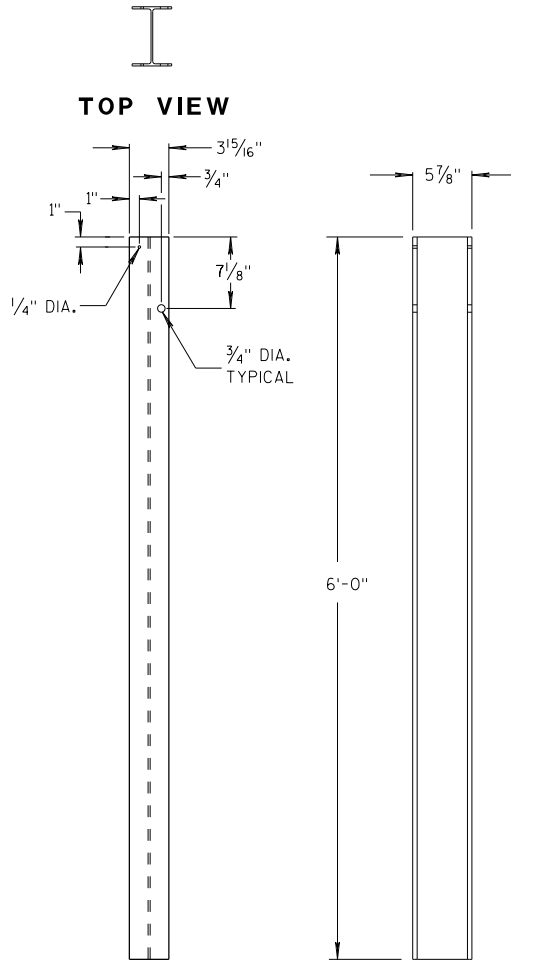


SIDE VIEW



TOP VIEW

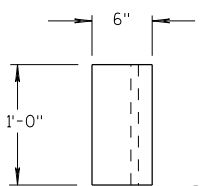
ALTERNATE WOOD BLOCKOUT DETAIL



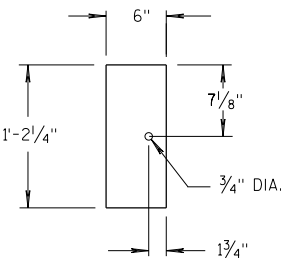
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

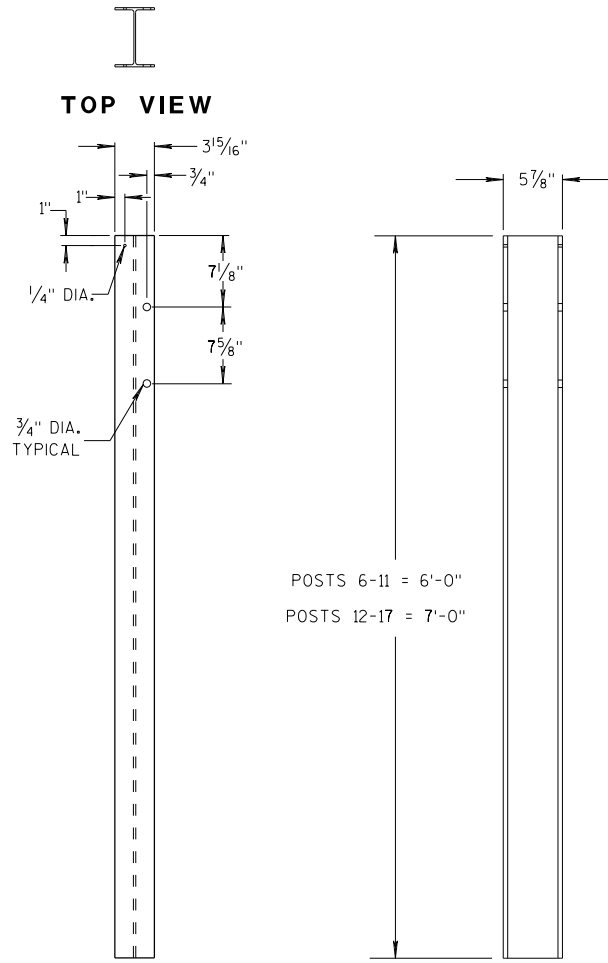


TOP VIEW



FRONT VIEW

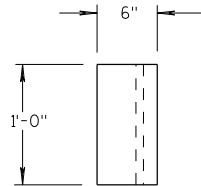
BLOCKOUT POSTS 1-5



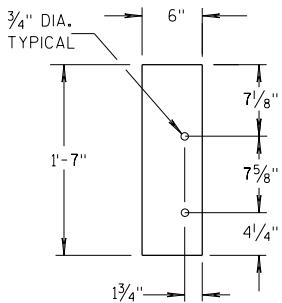
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

### GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

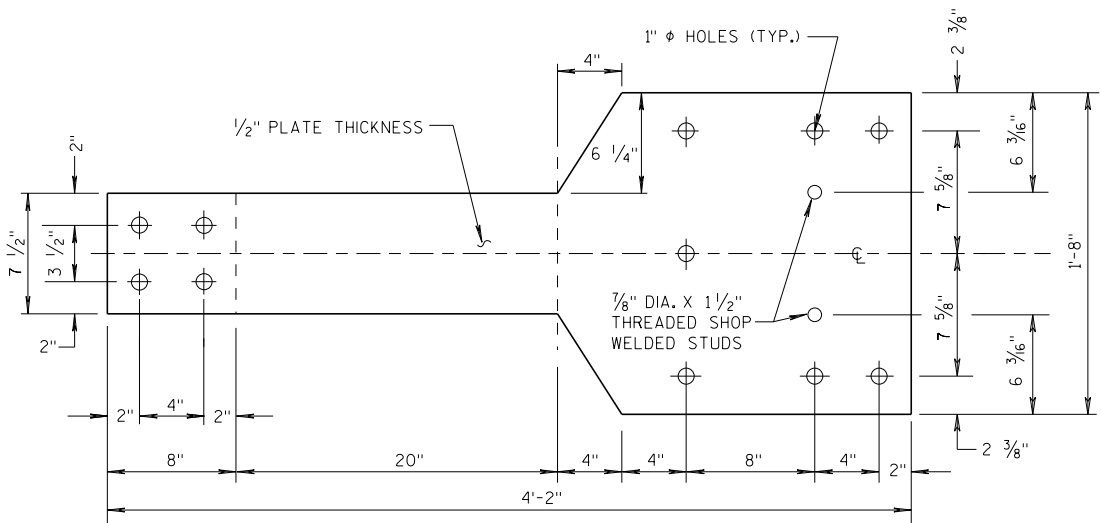
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

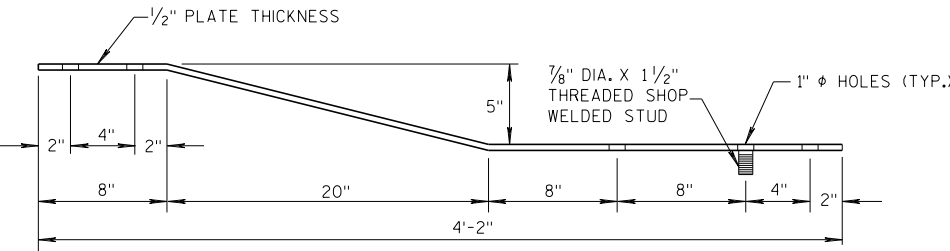


GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .

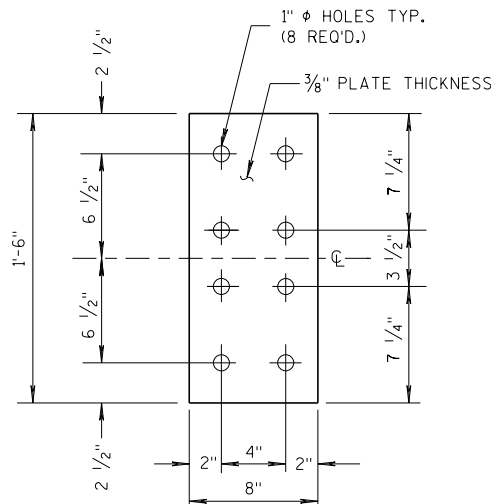


FRONT VIEW



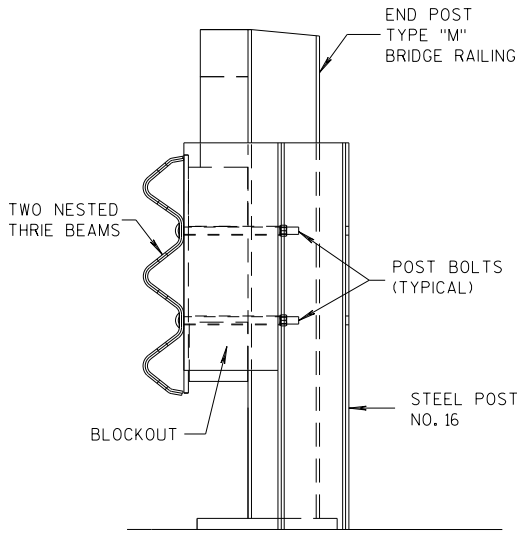
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

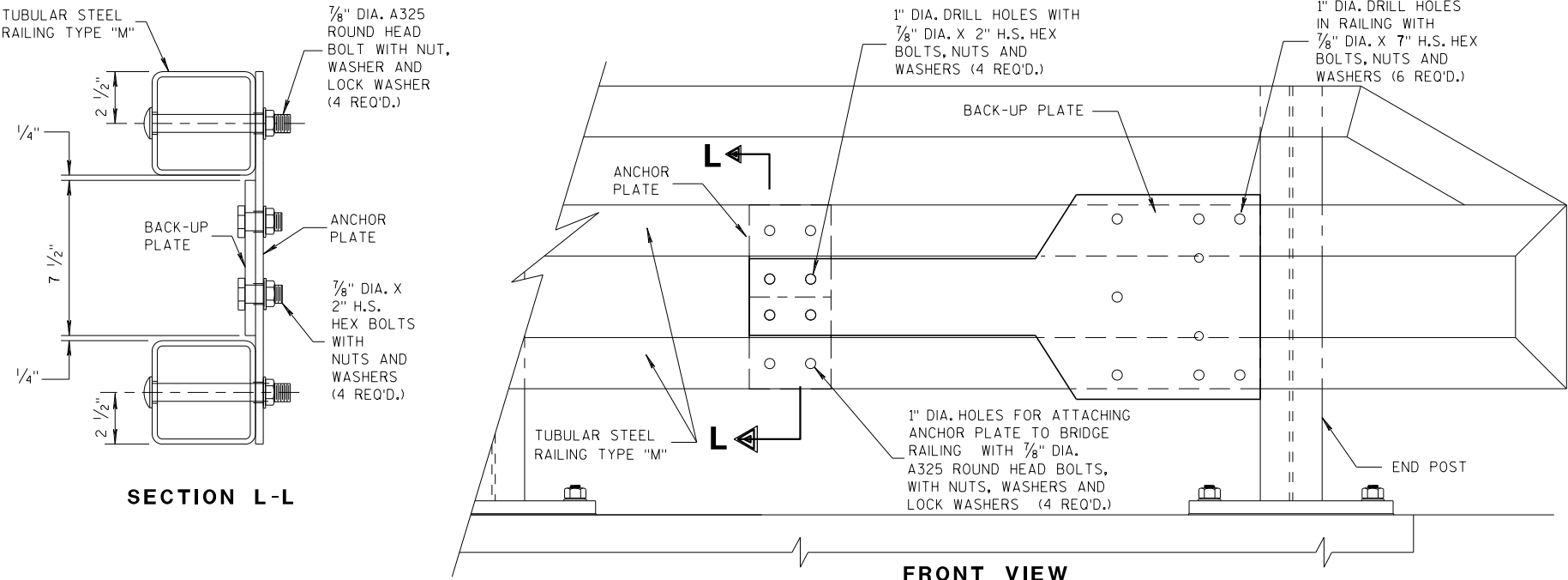


FRONT VIEW

ANCHOR PLATE DETAIL, TYPE "M"



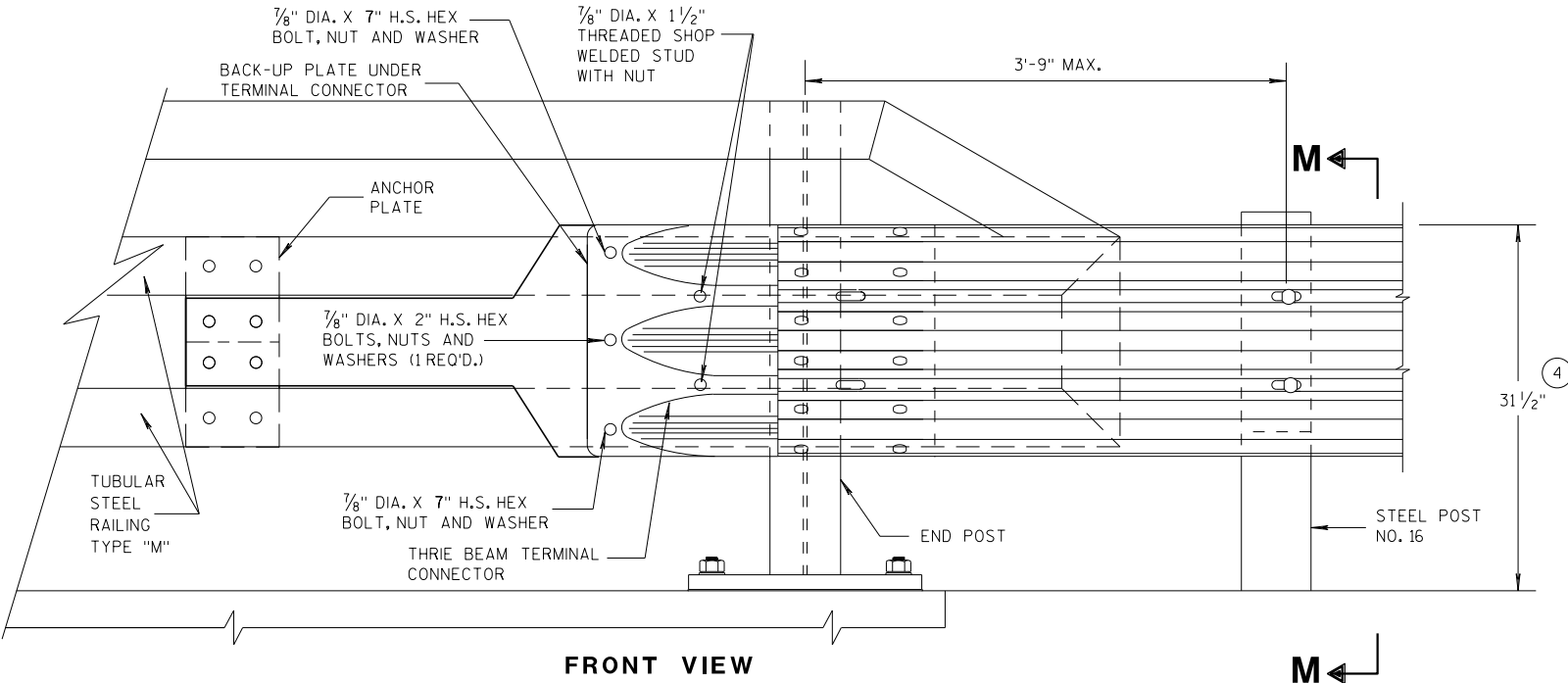
SECTION M-M



SECTION L-L

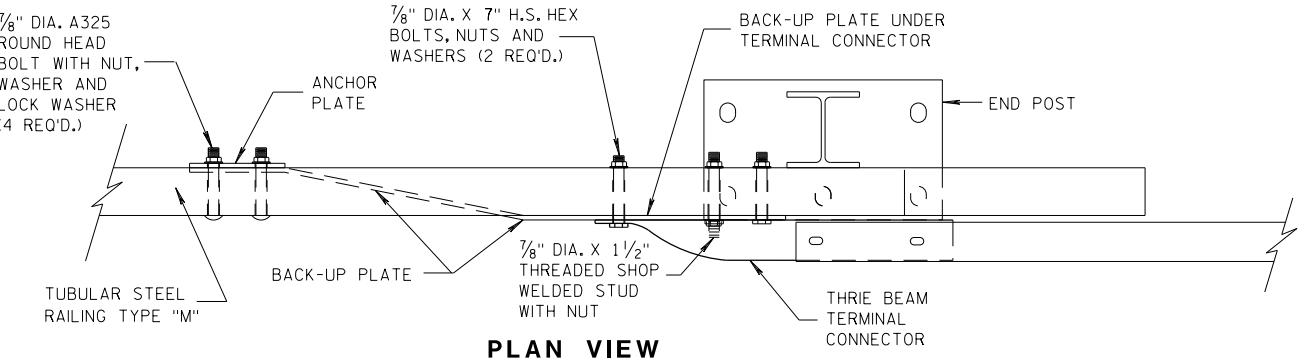
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



PLAN VIEW

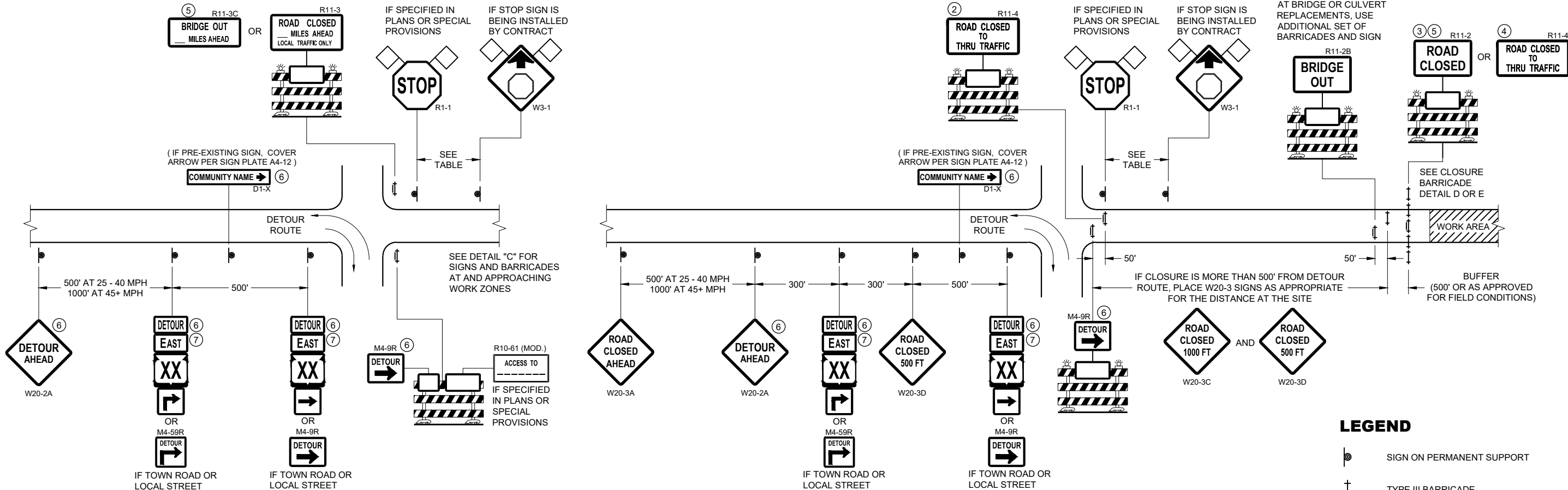
THREE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM  
THREE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
07/2018  
DATE  
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA





**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE LESS THAN 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

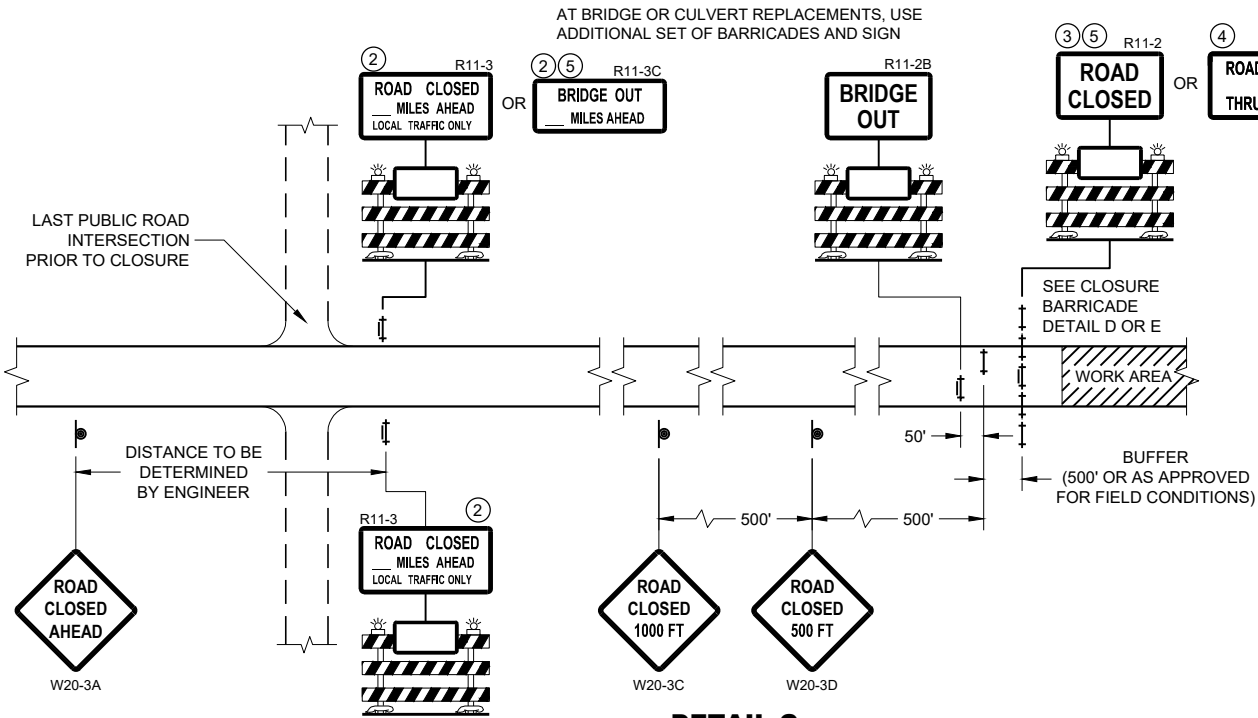
**LEGEND**

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

**DETOUR** M4 - 8  
**EAST** M3 - X  
**XX** OR **XX** OR **COUNTY X**  
M1 - 4 M1 - 6 M1 - 5A  
**→** OR **→**  
M05 - 1 M06 - 1

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

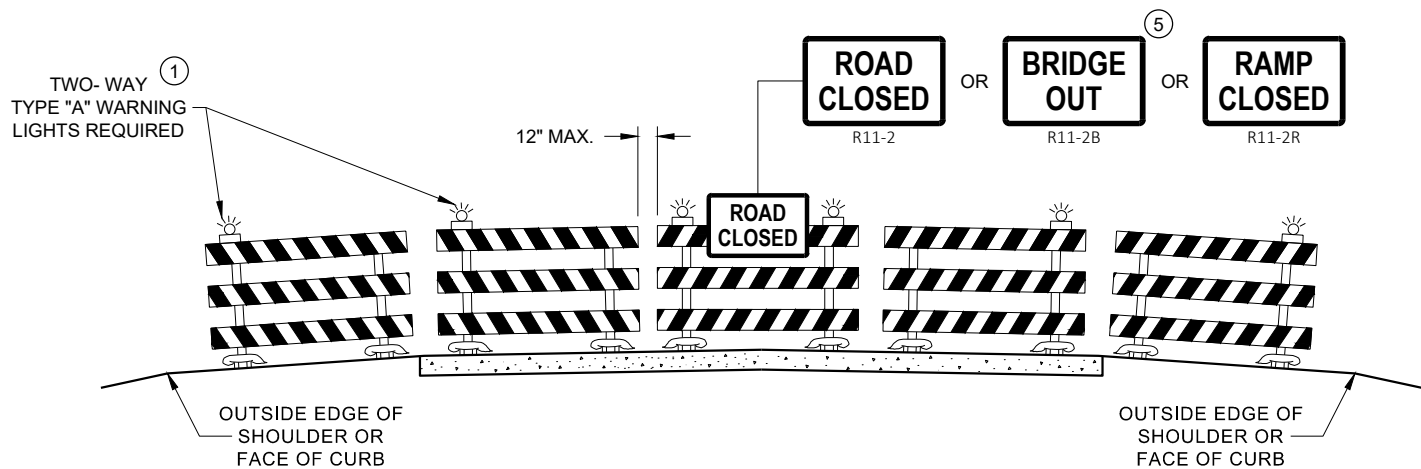
**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

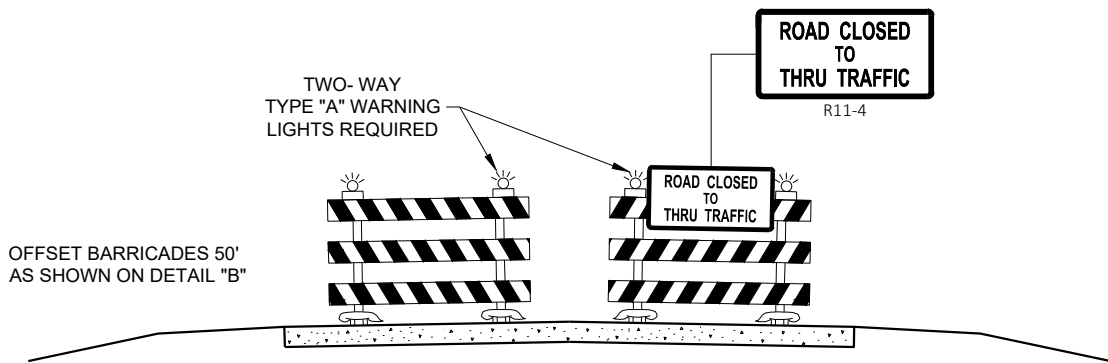
APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA





**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

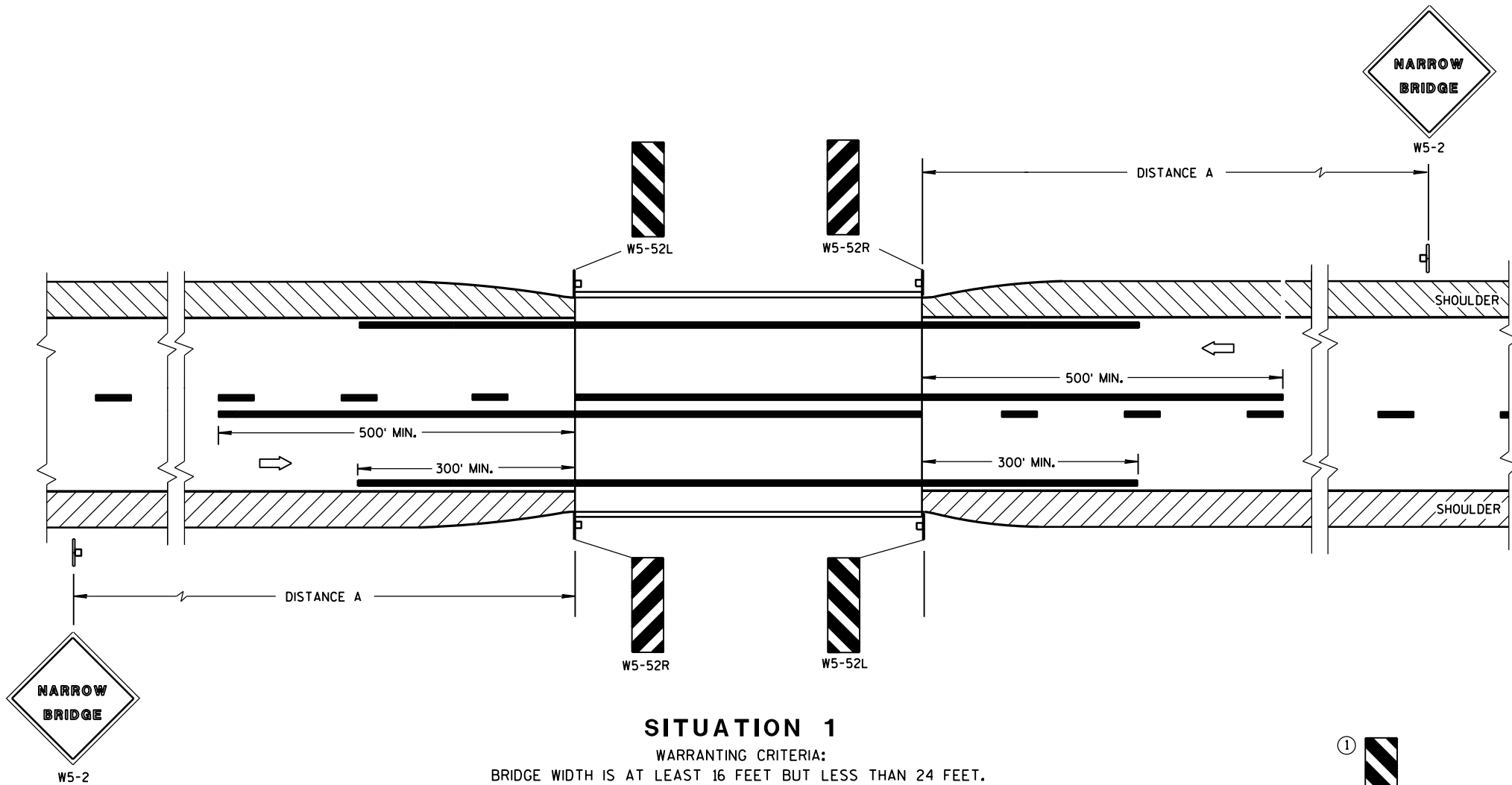
**BARRICADES AND SIGNS**  
**FOR**  
**VARIOUS CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA





### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

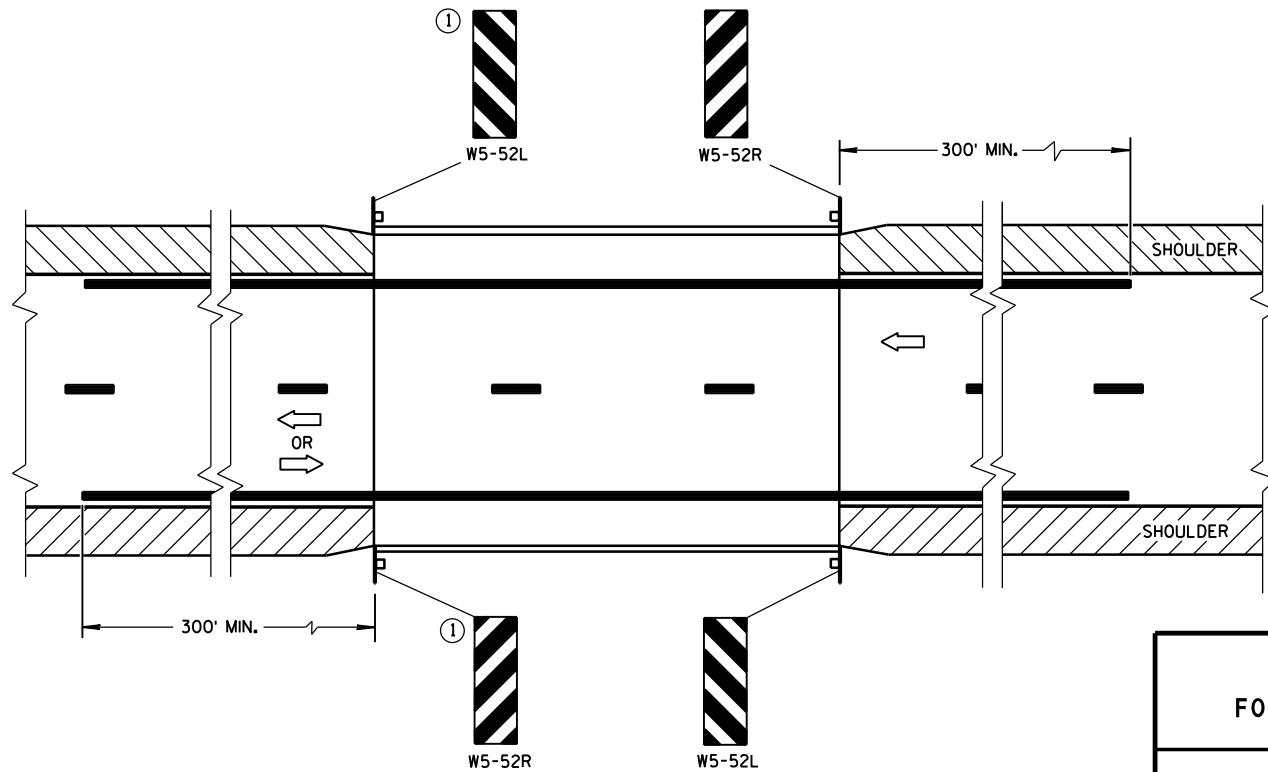
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

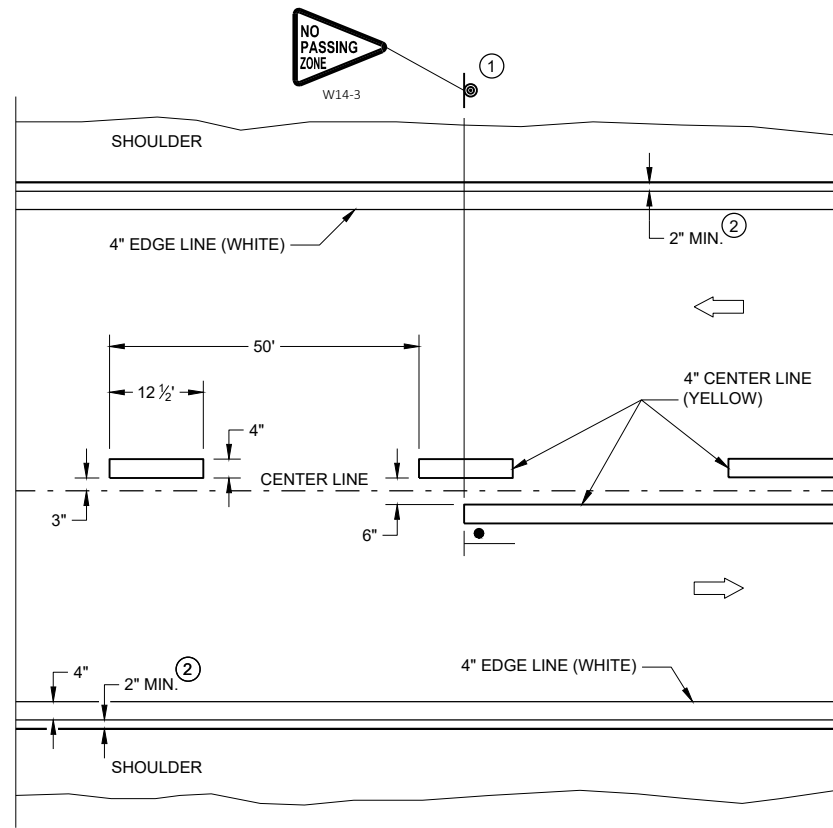
### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

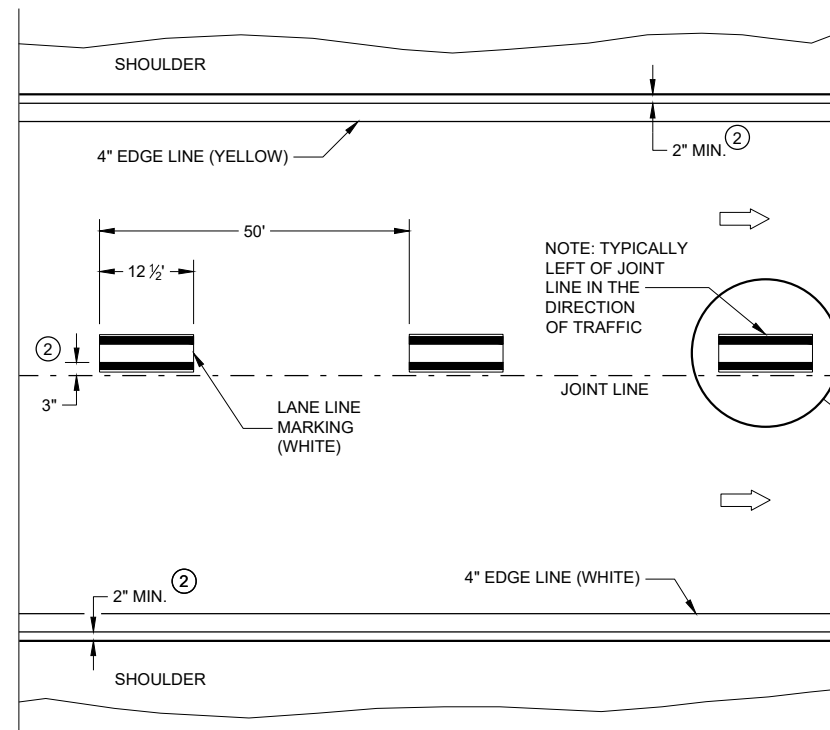
#### APPROVED

June 2017 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA



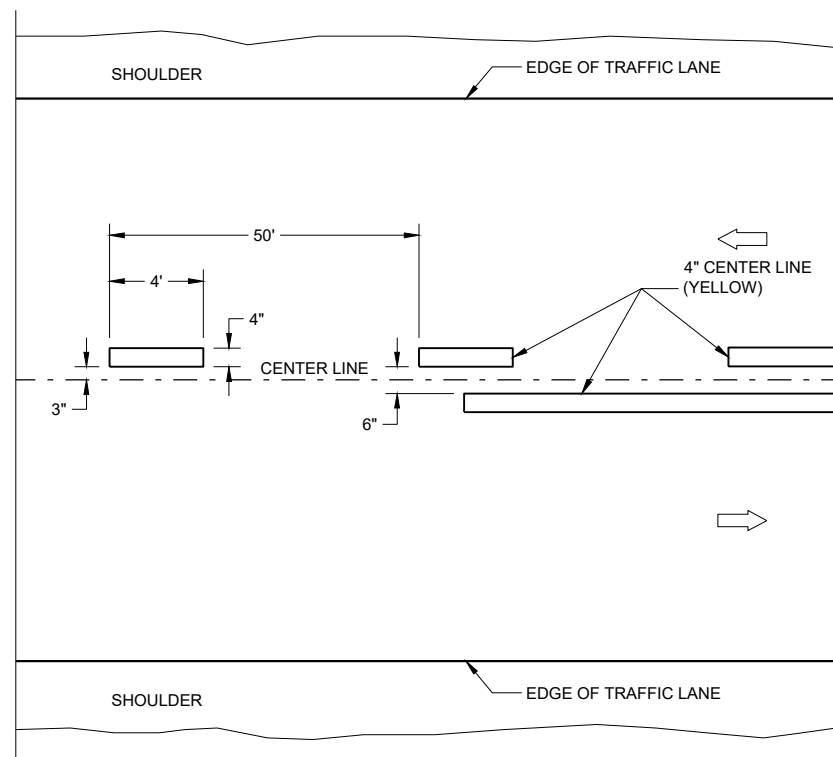


## TWO WAY TRAFFIC

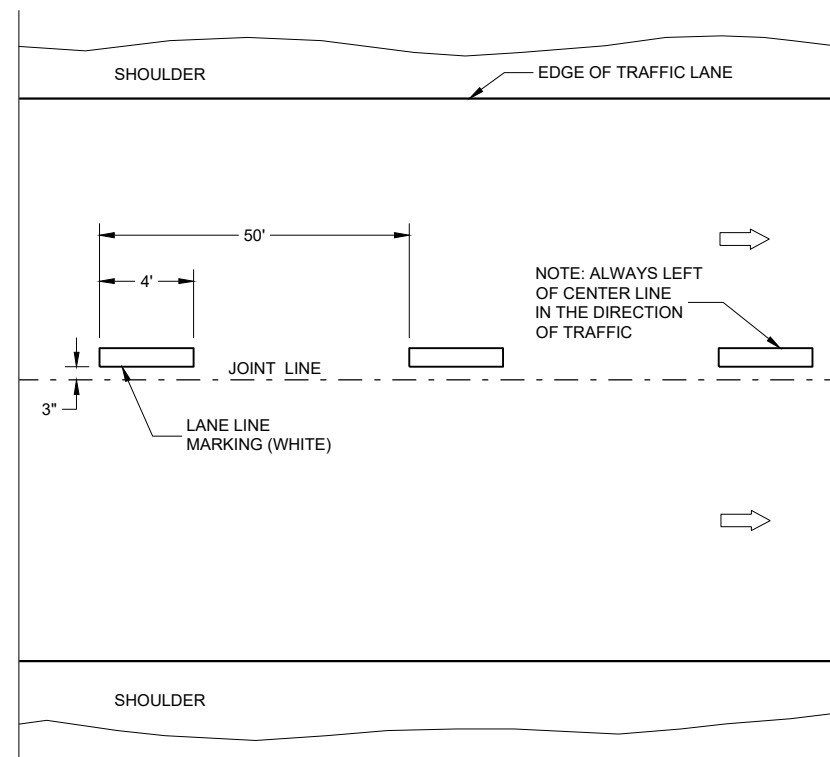


## ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



## TWO WAY TRAFFIC



## ONE WAY TRAFFIC




## TEMPORARY PAVEMENT MARKING

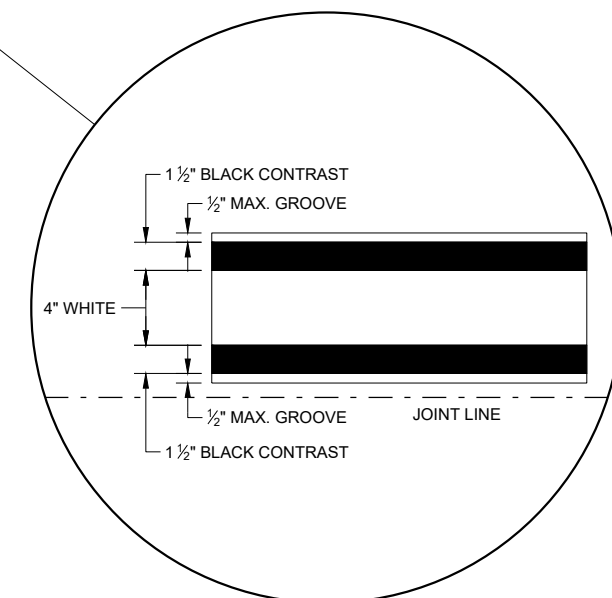
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM  
TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

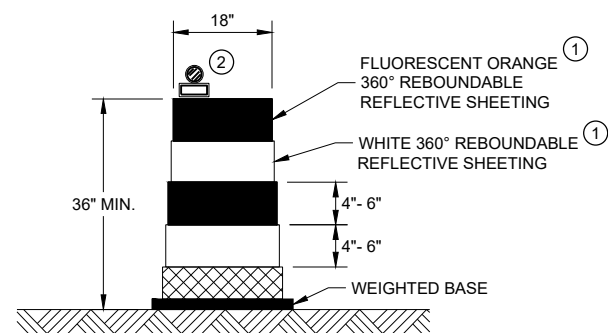
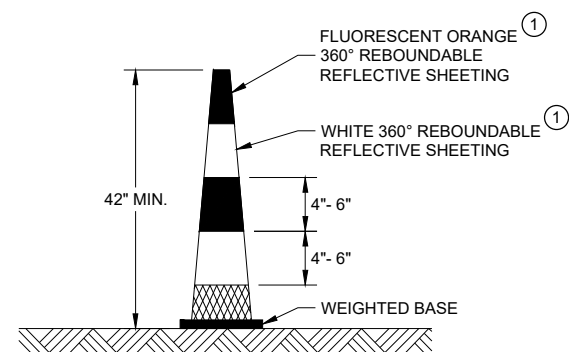
- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITH 50 FEET OF THE "T" MARKING
- ② MEASURE FROM EDGE OF MARKING TO JOINT LINE. THIS DOES NOT INCLUDE SPACE NEEDED FOR GROOVING OPERATIONS.

## LEGEND

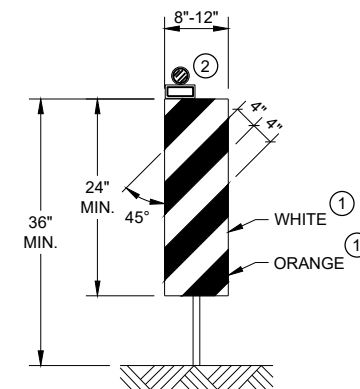
-  "T" MARKING  
 SIGN ON PERMANENT SUPPORT  
 DIRECTION OF TRAFFIC



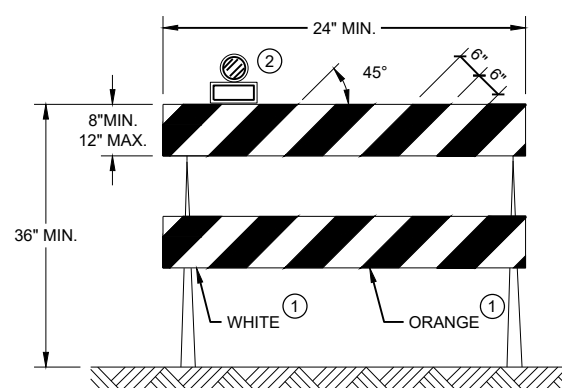


**DRUM****42" CONE**

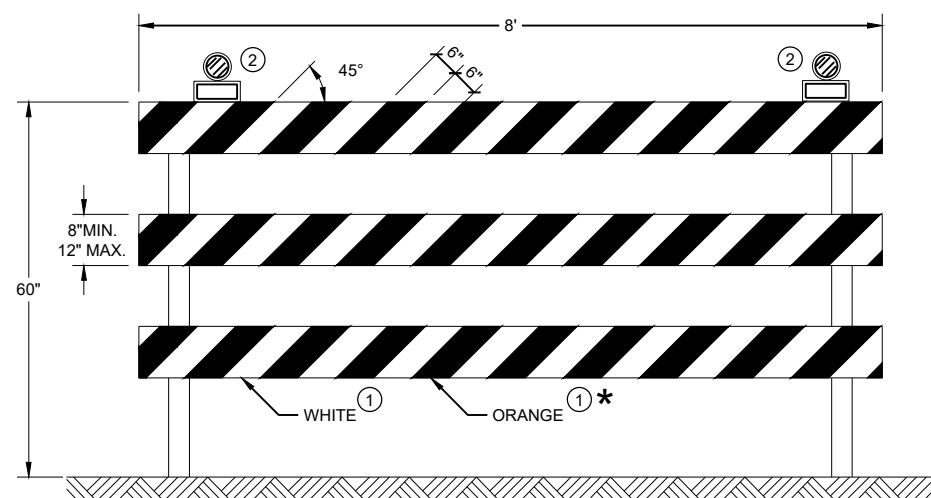
DO NOT USE IN TAPERS  
 $\frac{1}{2}$  SPACING OF DRUMS

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO  
 THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
 MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
 TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
 TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES  
 DRUMS, CONES, BARRICADES  
 AND VERTICAL PANELS**

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

APPROVED  
 June 2017 /S/ Andrew Heidtke  
 DATE WORK ZONE ENGINEER  
 FHWA





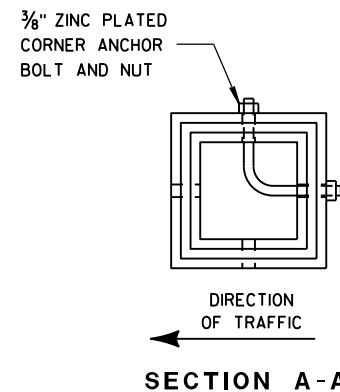
DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

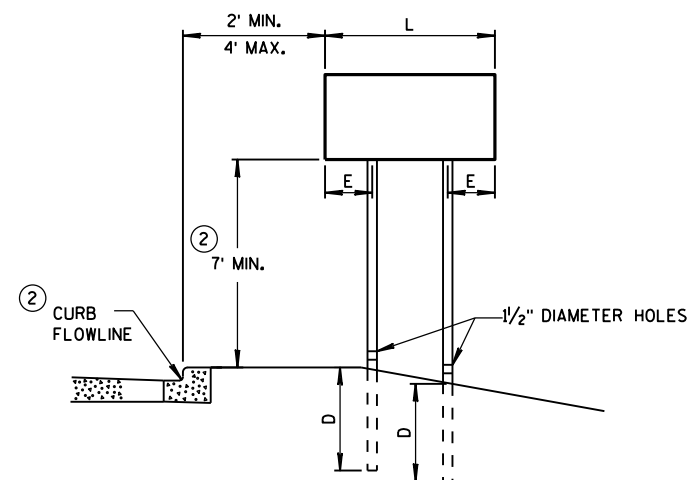
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



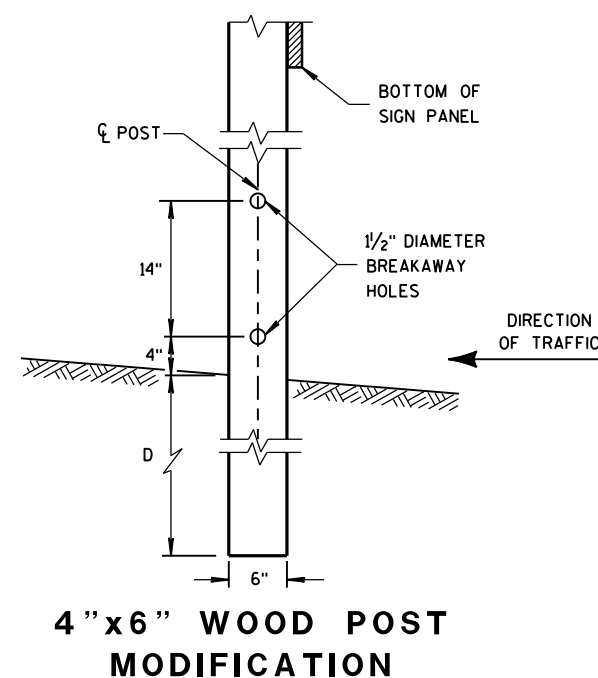
SECTION A-A



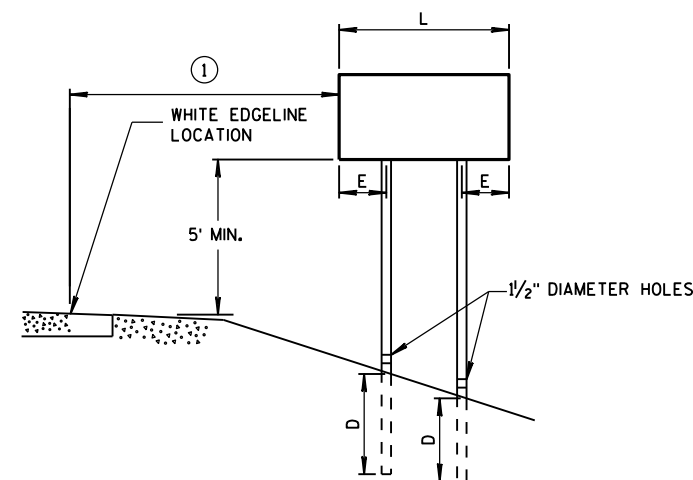
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

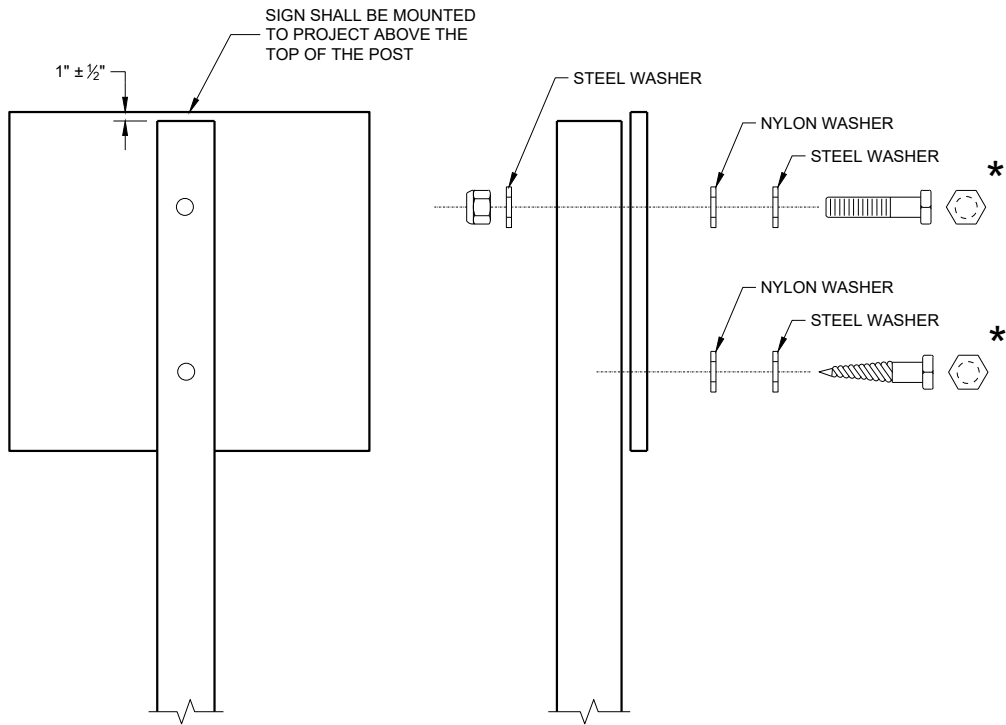
GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")  
LAG SCREWS - 3/8" x 3"  
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")  
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS  
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM  
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,  
GRIP RANGE 0.042 - 0.375 INCH

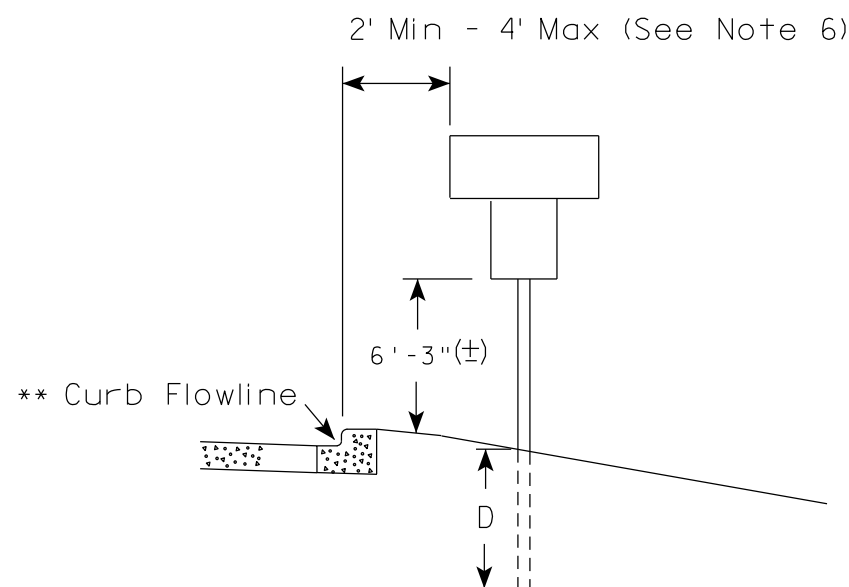
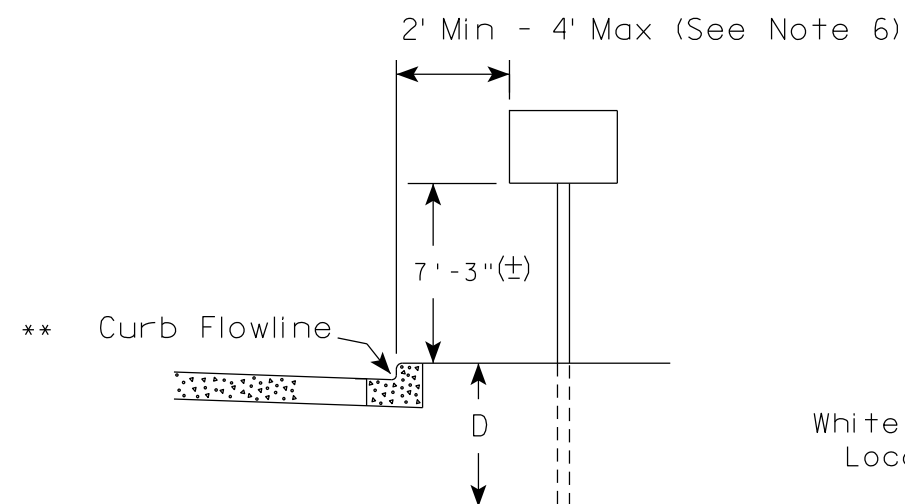
WASHERS (ALL POSTS) -  
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL  
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

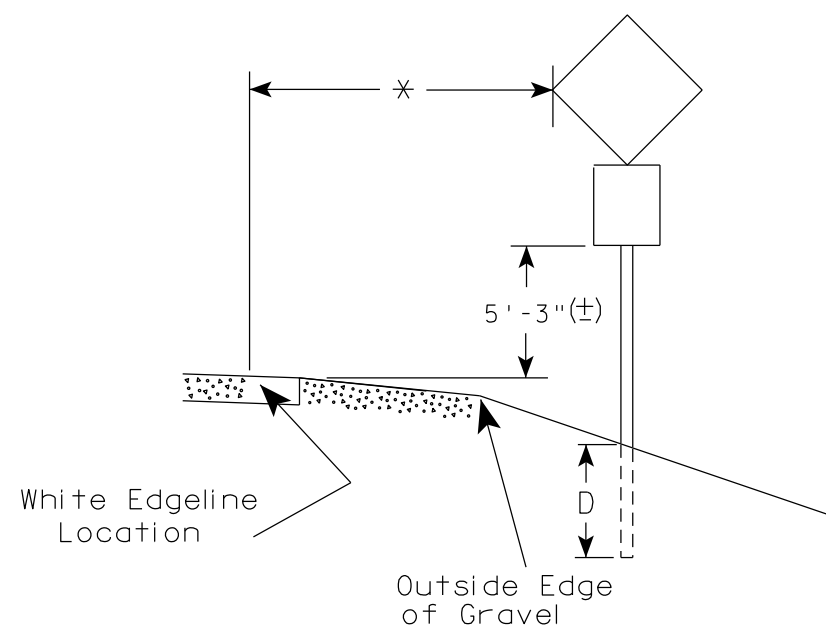
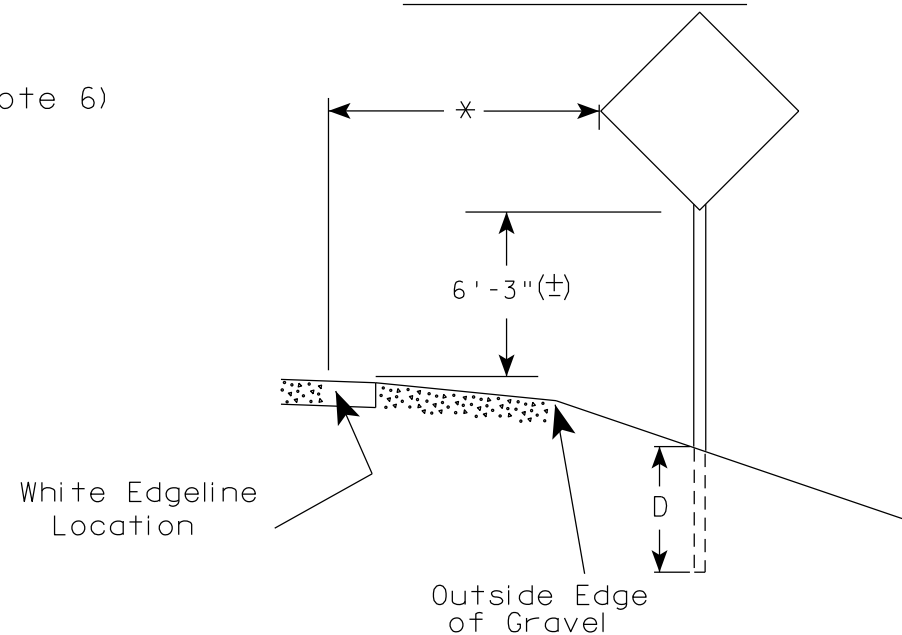


# URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

# RURAL AREA (See Note 2)



✱ 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

## POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

## GENERAL NOTES

- Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
- If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
- For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
- Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- The (±) tolerance for mounting height is 3 inches.
- Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E





Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS  
TO POSTS

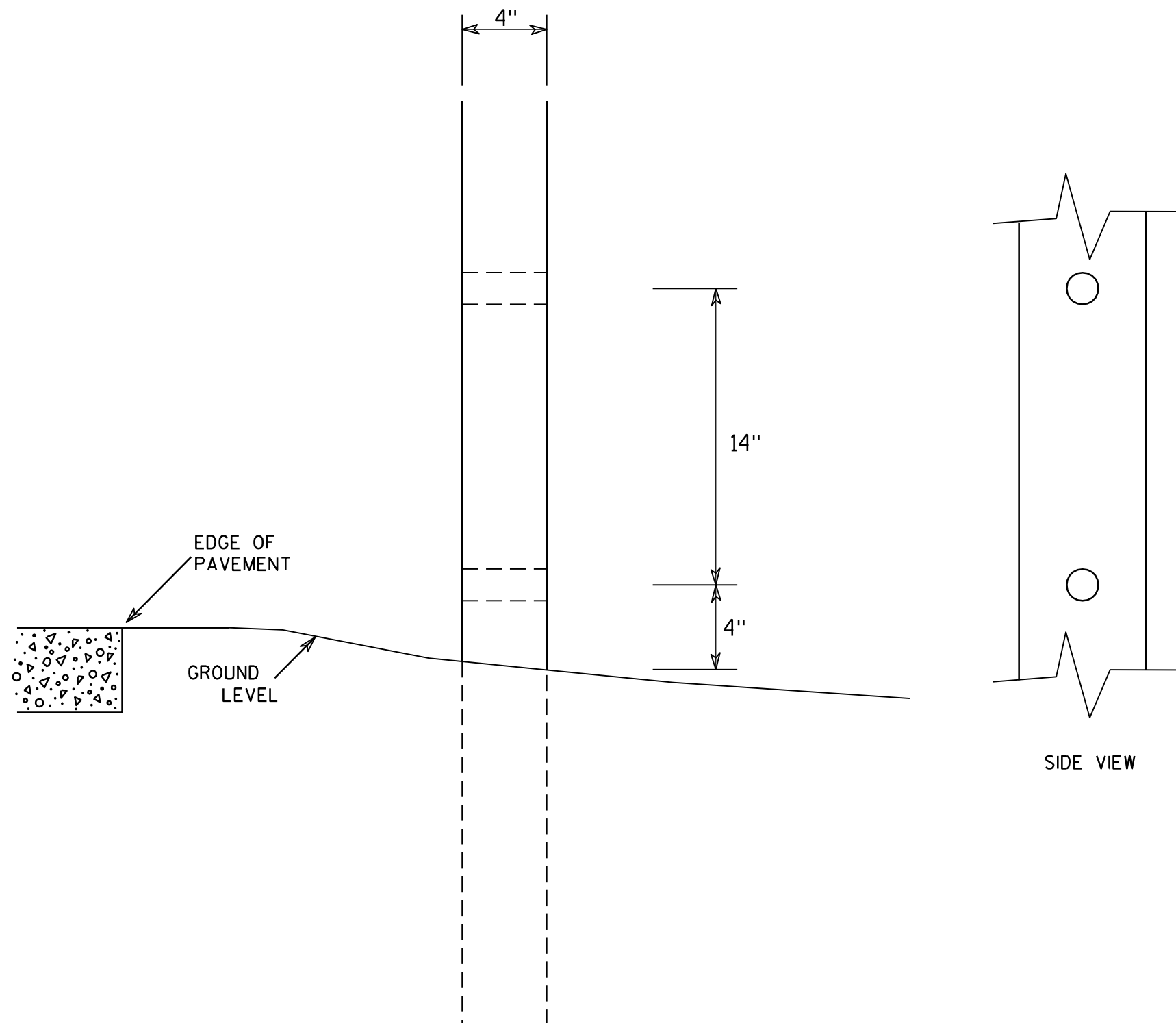
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8



7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

## 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

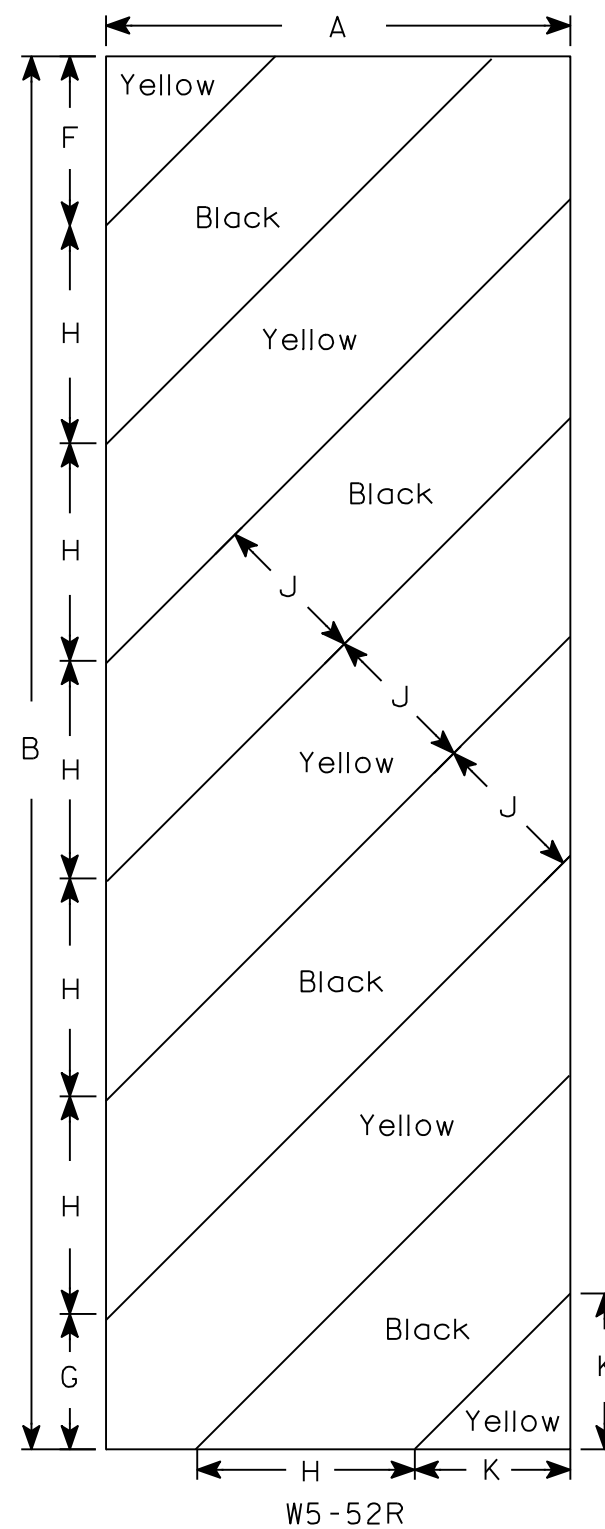
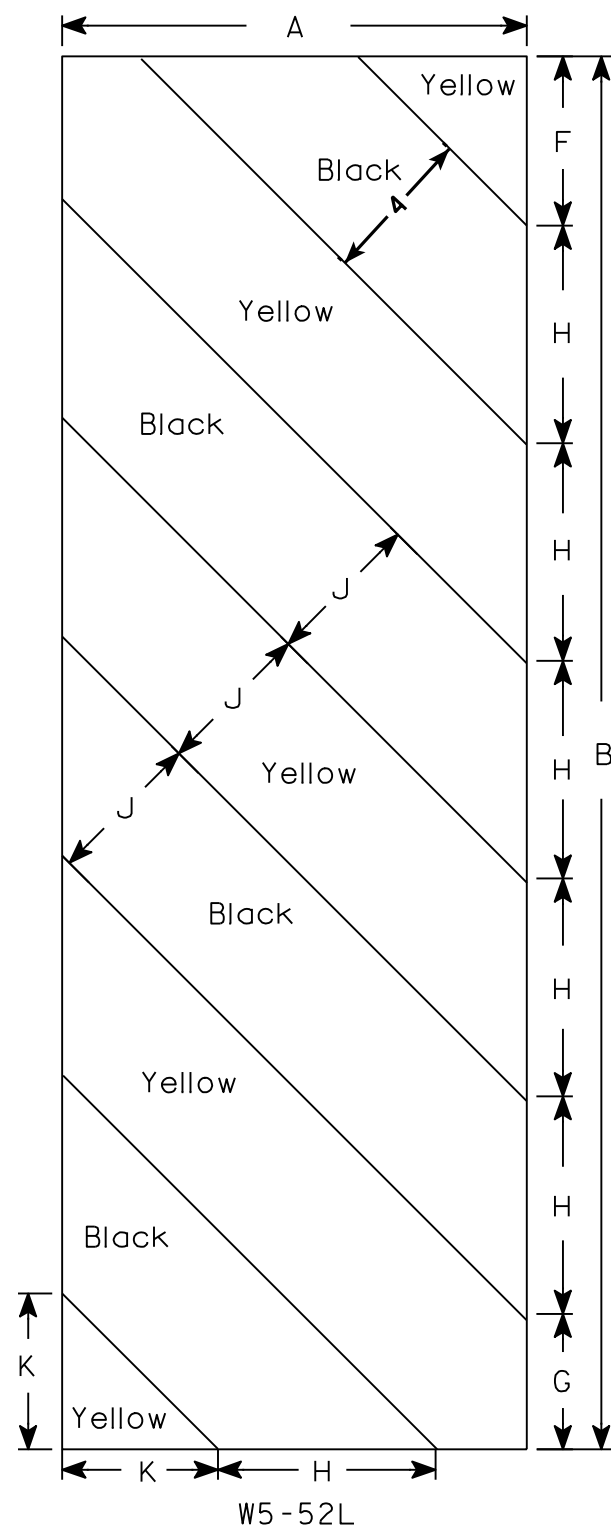
HWY:

COUNTY:

SHEET NO:

E





## NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
  - Background - Yellow
  - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch  
for State Traffic Engineer  
DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

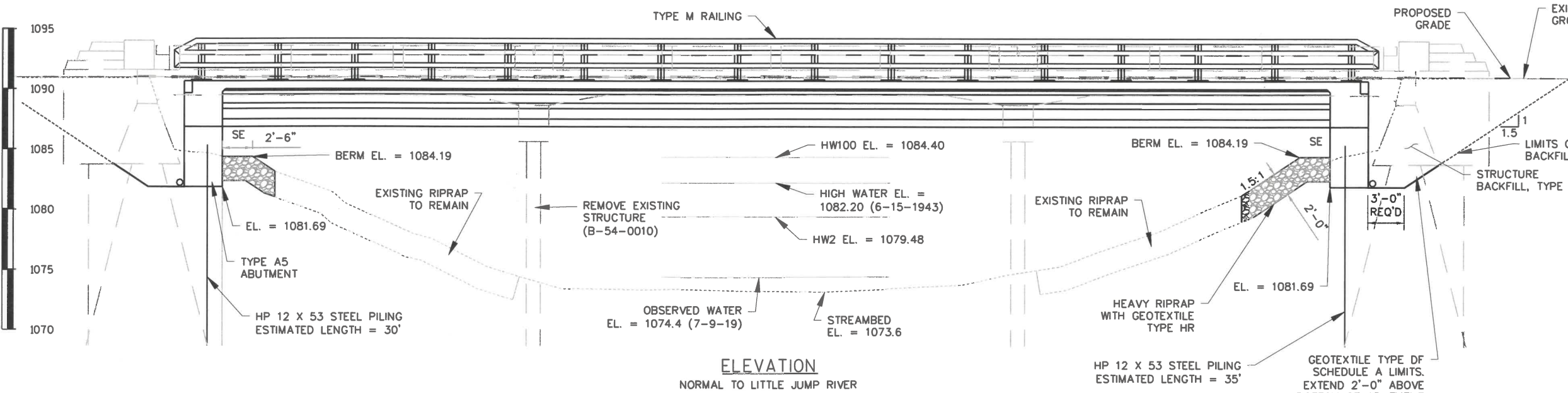
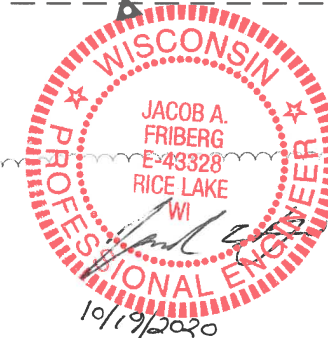
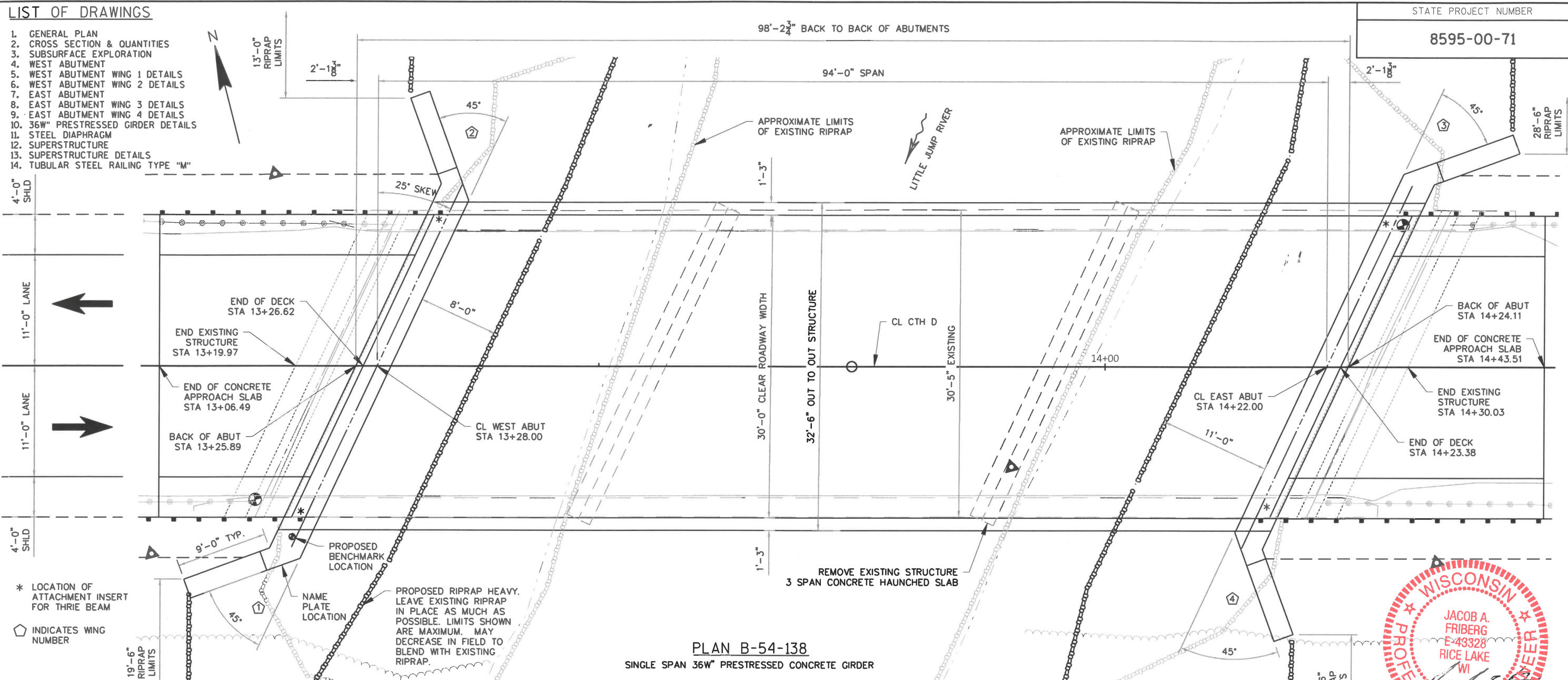


# LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT WING 1 DETAILS
6. WEST ABUTMENT WING 2 DETAILS
7. EAST ABUTMENT
8. EAST ABUTMENT WING 3 DETAILS
9. EAST ABUTMENT WING 4 DETAILS
10. 36W" PRESTRESSED GIRDER DETAILS
11. STEEL DIAPHRAGM
12. SUPERSTRUCTURE
13. SUPERSTRUCTURE DETAILS
14. TUBULAR STEEL RAILING TYPE "M"

STATE PROJECT NUMBER

8595-00-71



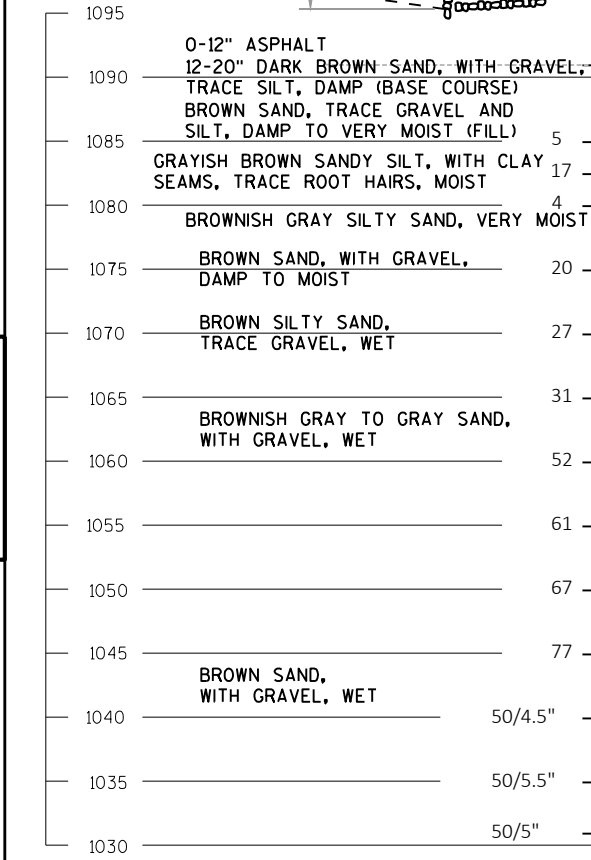
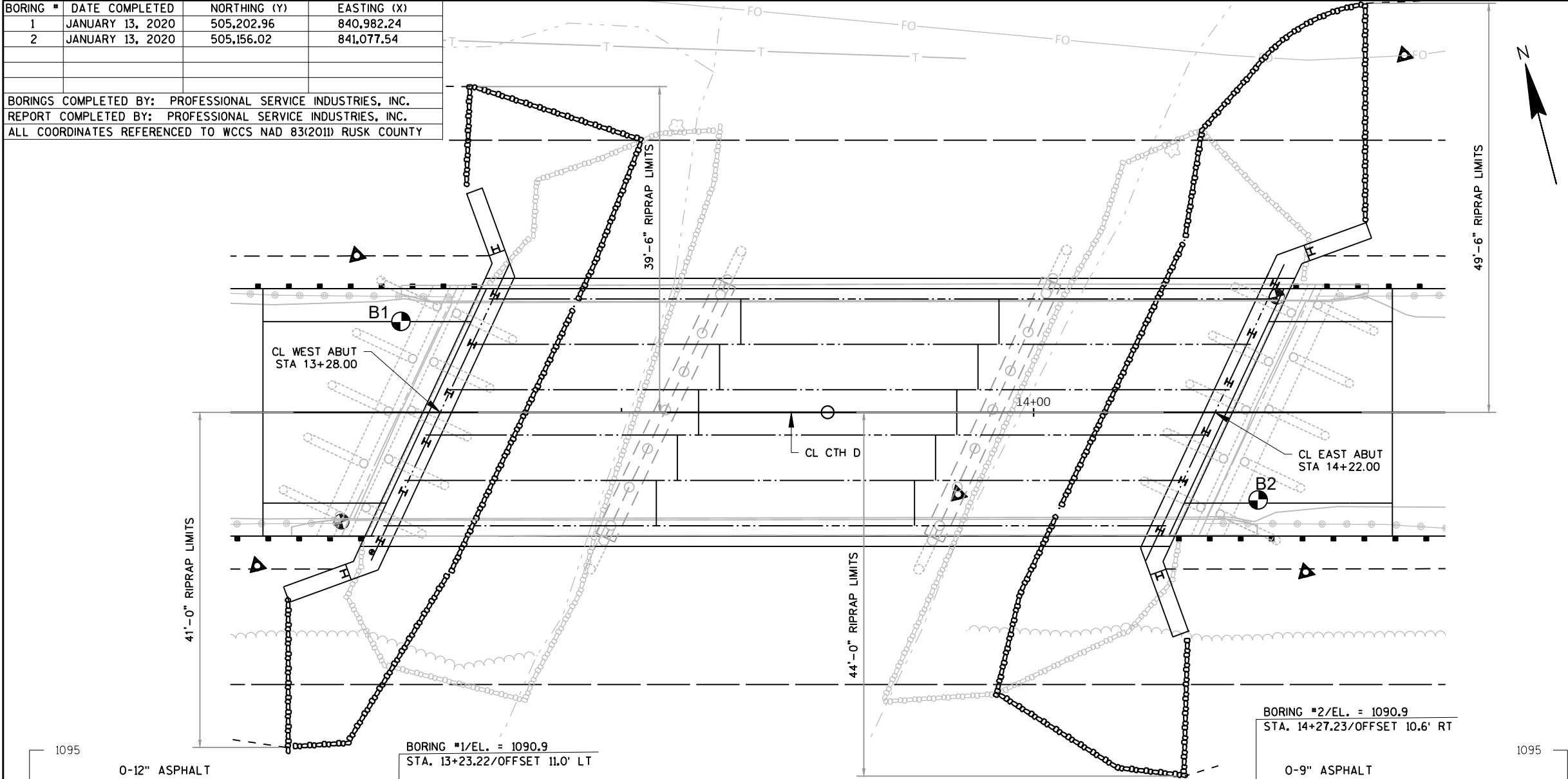
NO.	DATE	REVISION	BY
<p>2600 COLLEGE DRIVE, P.O. BOX 230 RICE LAKE, WISCONSIN 54868-0230 TELEPHONE (715) 234-7008 FAX (715) 234-1025</p>			
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>			
ACCEPTED		SDR 11/05/20 DATE	
<p>CHIEF STRUCTURES DESIGN ENGINEER</p>			
<p>STRUCTURE B-54-138</p>			
<p>CTH D BRIDGE OVER LITTLE JUMP RIVER</p>			
COUNTY		TOWN/CITY/VILLAGE	
RUSK		MARSHALL	
<p>DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS</p>			
DESIGNED BY	DESIGN CK'D.	DRAWN BY	PLANS CK'D.
JF	CK'D.	SP	JF
GENERAL PLAN			SHEET 1 OF 14





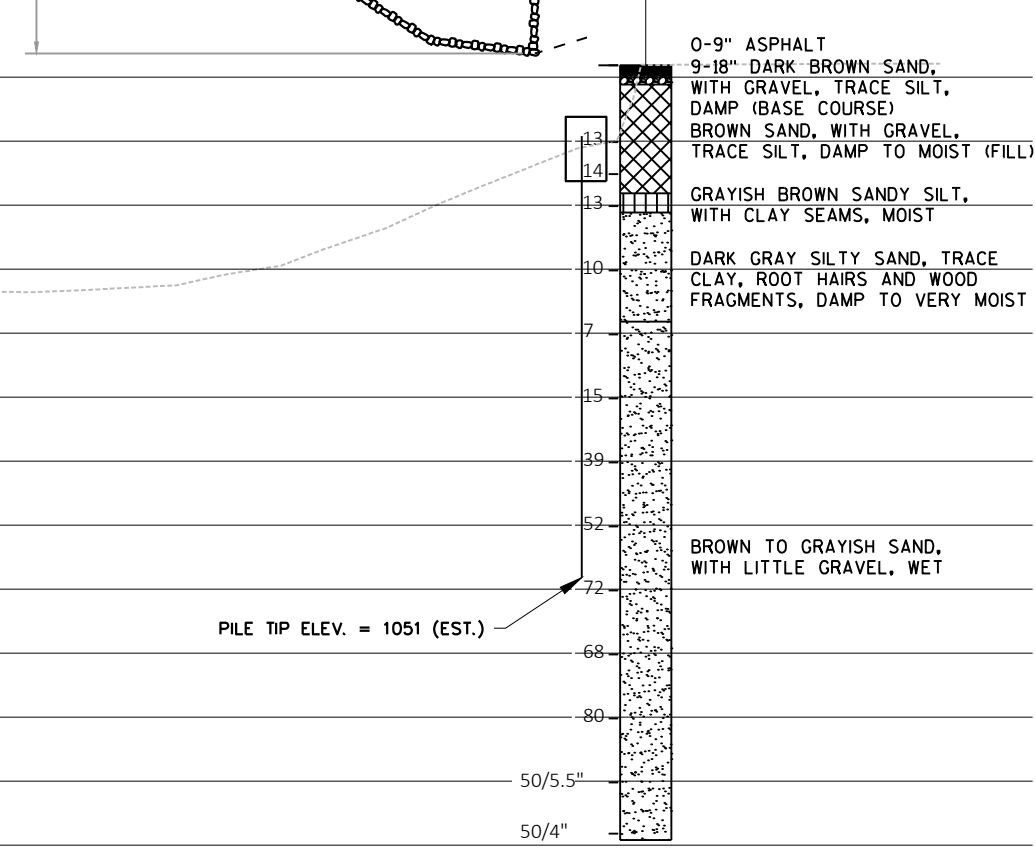


BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	JANUARY 13, 2020	505,202.96	840,982.24
2	JANUARY 13, 2020	505,156.02	841,077.54
BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.			
REPORT COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) RUSK COUNTY			



BORING #1/EL. = 1090.9  
STA. 13+23.22/OFFSET 11.0' LT

PILE TIP ELEV. = 1056 (EST.)



BORING #2/EL. = 1090.9  
STA. 14+27.23/OFFSET 10.6' RT

PILE TIP ELEV. = 1051 (EST.)

STATE PROJECT NUMBER  
8595-00-71

**MATERIAL SYMBOLS**

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

**LEGEND OF BORING**

ST  
BORING #/EL.  
STA./OFFSET  
F-C  
COBBLE OR BOULDER  
WEATHERED LIMESTONE  
CORE RUN #1 - 24'-29'  
REC=80%, ROD=72%

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION  
▽ AT TIME OF DRILLING  
▽ END OF DRILLING  
▽ AFTER DRILLING

**ABBREVIATIONS**  
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

**SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION**

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, WE DO NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY JF		PLANS CK'D. SP	
SUBSURFACE EXPLORATION		SHEET 3 OF 14	



**ELEVATION**

Reinforcement details and dimensions shown in the elevation view:

- Vertical Dimensions:**
  - Top slab thickness:  $3'-11\frac{3}{4}"$
  - Deck thickness:  $5'-0"$
  - Bottom slab thickness:  $8'-11\frac{3}{4}"$
  - Minimum clearance:  $6"$  MIN.
- Elevations:**
  - Top of deck: EL. 1089.55, EL. 1086.69, EL. 1086.80, EL. 1086.91, EL. 1086.91, EL. 1086.80, EL. 1086.69, EL. 1087.29
  - Bottom of deck: EL. 1081.69
  - Top of pile: EL. 1090.67
- Reinforcement Details:**
  - A502 & A503 BAR SPACING:** 2 SPA. @ 12" = 2'-0"
  - A401:** 6 SPA. @ 11½" = 5'-9"
  - A502:** 6 SPA. @ 11½" = 5'-9"
  - A503:** 6 SPA. @ 11½" = 5'-9"
  - A805 B.F. & A504 F.F.:** 6 SPA. @ 11½" = 5'-9"
  - A806 B.F.:** 6 SPA. @ 11½" = 5'-9"
  - Bottom Slab:** 6 SPA. @ 11½" = 5'-9"
  - End Slab:** 2 SPA. @ 12" = 2'-0"
- Other Details:**
  - Dimensions of 12" and 12' are indicated between reinforcement sections.
  - Labels A502, A503, A805 B.F., A504 F.F., and A806 B.F. are shown within the reinforcement sections.

2'-0" 9'-0" 1'-0" LEVEL 2'-0" 17'-11 1/4" 39'-10 1/2" 17'-11 1/4" 2'-0" 2'-0" 9'-0" 1'-0" LEVEL 2'-0" 3'-2" 1'-11" 45° 1'-3" 5'-6" TYP. 6" TYP. CL CTH D 25° SKEW 3/4" CORK FILLER ON VERTICAL BEAM SEAT FACES THAT RUN PARALLEL WITH GIRDER. A407: 4 SPA. @ 1'-3" = 5'-0" EDGE OF BEAM SEAT CL WEST ABUT. STA. 13+28.00 BEARING PAD A427 3'-6" 2'-0" 4'-8 1/4" 2'-2 1/2" 3'-10 3/8" 2'-2 1/2" 3'-10 3/8" 2'-2 1/2" 3'-10 3/8" 2'-2 1/2" 4'-8 1/4" 2'-9 1/8" 3'-13 3/4" 17'-11 1/4" 39'-2 1/4" 17'-11 1/4" 2" 1/2" PERFORMED JOINT FILLER (TYP. ALL GIRDERS) GIRDER SPACING: 5 SPA. @ 6'-0 7/8" = 30'-4 3/8" 4"x1/2" PERFORMED JOINT FILLER CL OF W. ABUT. N

\*FIELD ADJUST PROPOSED  
PILING IF NECESSARY TO  
MAINTAIN MIN. CLEARANCE PER  
DIRECTION OF THE ENGINEER.

CL OF ABUT. BEARING & PILES

8'-11 1/2" 18" RUBBERIZED MEMBRANE WATERPROOFING BETWEEN WINGS

STEEL TROWEL TOP SURFACE OF ABUTMENT PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03"

4"x1/2" PERFORMED JOINT FILLER

3/4" BEVEL

A427

A502 @ 1'-0"

8 SPA. @ 6'-4"-0" A805, A806

3'-6"

A401\*

F.F.

A407 BETW. BEAM SEATS

2'-6" TOP OF BERM EL. 1084.19

2'-6"

1.5

1

A504 8 SPA. @ 6'-4"-0"

VARIES - 5'-0" TO 5'-2 3/4" MAX.

A503 @ 1'-0"

EXCAVATE OR FILL TO BOTTOM OF ABUTMENT BEFORE DRIVING PILES.

3/4" CL

RIPRAP HEAVY

GEOTEXTILE FABRIC TYPE HR

ABUTMENTS TO BE SUPPORTED ON HP 12 X 53 STEEL PILING WITH A REQUIRED DRIVING RESISTANCE OF 190 TONS PER PILE. ESTIMATED PILE LENGTH 30'-0".

1'-11"

1'-3"

3'-2"

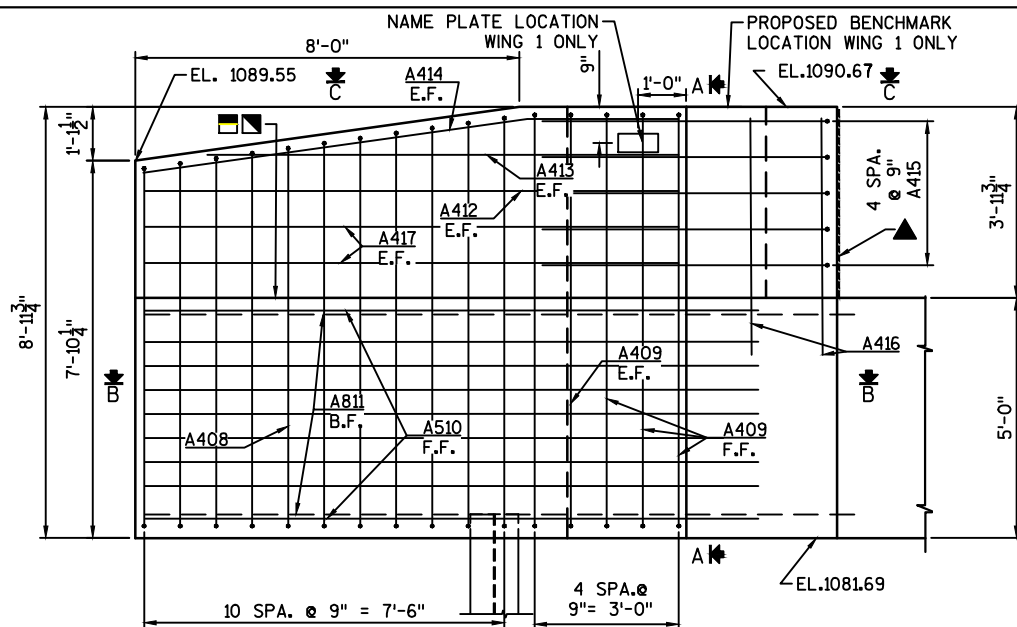
\* (3) A401 TIE BARS AT 4'-0" HORIZ. SPA.  
ALTERNATE THE POSITION OF THE 90° AND  
180° HOOKS AT EACH VERTICAL LAYER OF TIES.

### LEGEND

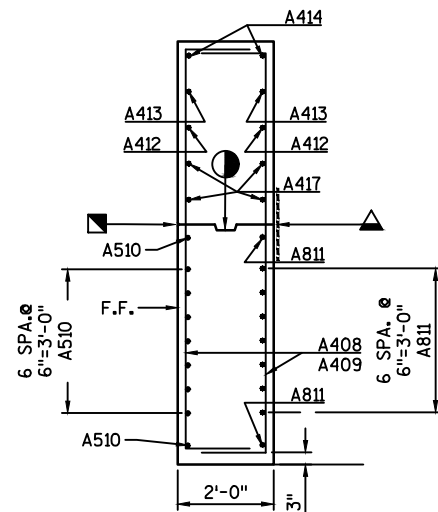
- ① INDICATES WING NUMBER
- ◎ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
- ▲ VERT. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
- ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
- F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY DAN		PLANS CK'D. JAF	
WEST  ABUTMENT		SHEET 4 OF 14	





ELEVATION WING 1

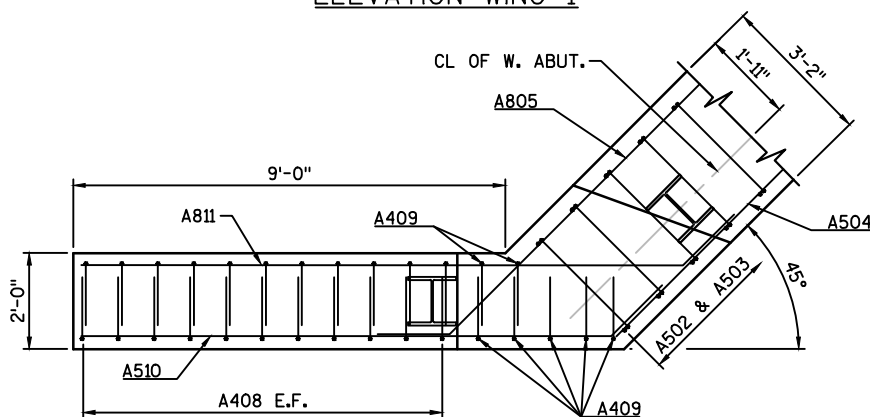


SECTION A

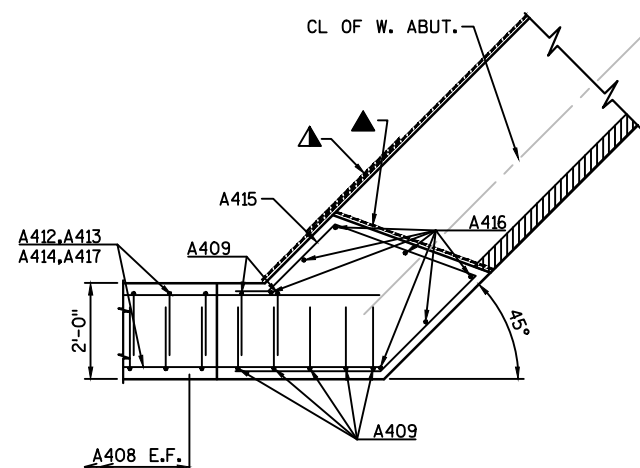
## LEGEND

- ① INDICATES WING NUMBER
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2X6.
- PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
- ▲ VERT. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
- ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.

F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

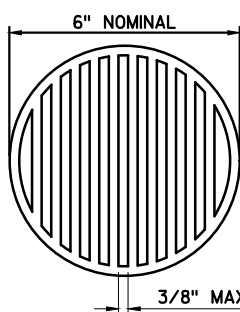


SECTION B



SECTION C

SECTION R-R



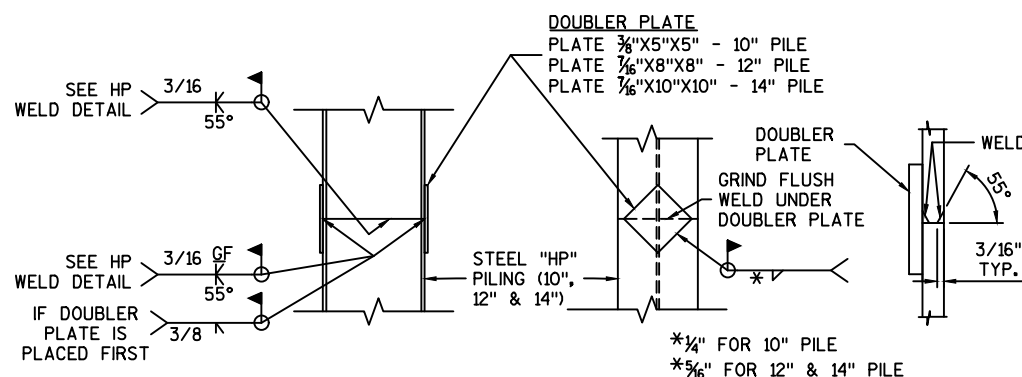
RODENT SHIELD

DIMENSIONS ARE APPROX.. THE GRATE IS SIZED TO FIT INTO PIPE COUPLING.

## RODENT SHIELD NOTES:

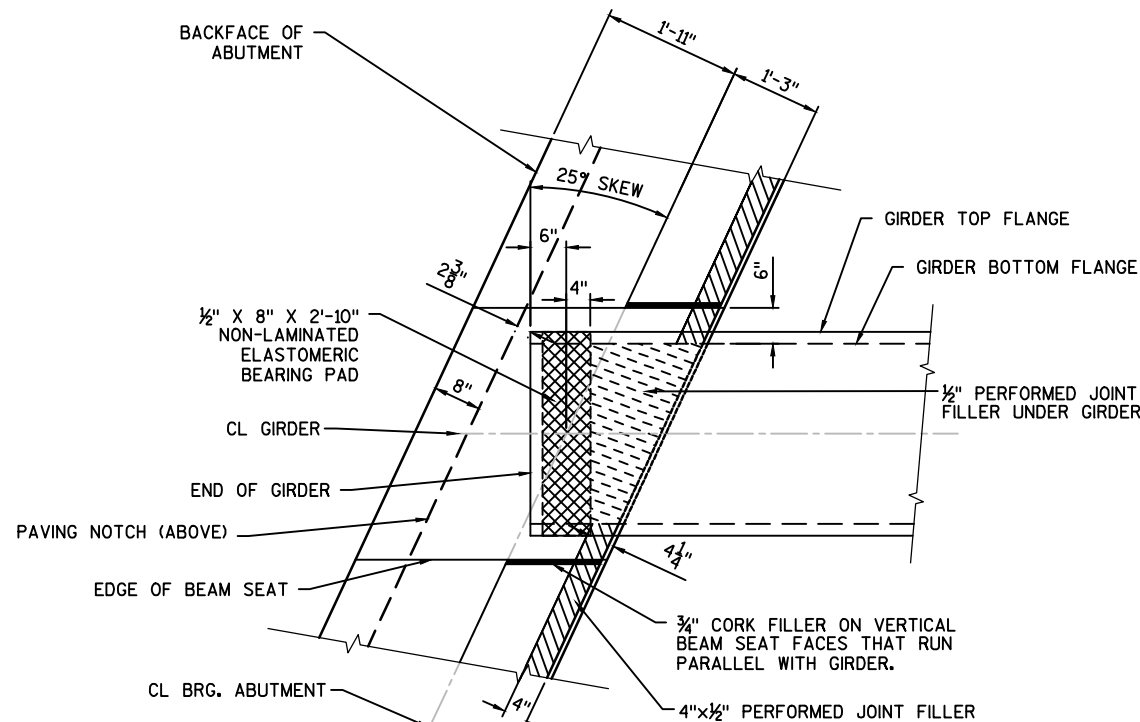
ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



H PILE SPLICE DETAIL

HP WELD DETAIL



BEARING PAD DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY DAN		PLANS CK'D. JAF	
WEST ABUTMENT WING 1 DETAILS			SHEET 5 OF 14



BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A401		33	3'-8"	X		ABUT. BODY TIE BARS
A502		41	6'-9"	X		ABUT. BODY HORIZ. TOP
A503		82	6'-3"	X		ABUT. BODY VERT.
A504		9	38'-10"			ABUT. BODY HORIZ. F.F.
A805		9	26'-3"	X		ABUT. BODY HORIZ. B.F.
A806		9	26'-3"	X		ABUT. BODY HORIZ. B.F.
A407		25	4'-6"	X		ABUT. BODY VERT. BETW. SEATS
A408	X	22	10'-5"	X	X	WING 1 VERT. E.F.
A409	X	14	11'-0"	X		WINGS 1 & 2 VERT. E.F.
A510	X	9	12'-6"	X		WING 1 HORIZ. F.F.
A811	X	9	14'-0"	X		WING 1 HORIZ. B.F.
A412	X	2	11'-1"			WING 1 HORIZ. E.F.
A413	X	2	9'-9"			WING 1 HORIZ. E.F.
A414	X	2	11'-2"	X		WING 1 DIAGONAL E.F.
A415	X	5	11'-4"	X		WING 1 HORIZ.
A416	X	14	5'-0"			WINGS 1 & 2 VERT.
A417	X	4	11'-1"			WING 1 HORIZ. E.F.
A418	X	5	9'-0"	X		WING 2 HORIZ.
A419	X	2	10'-6"	X		WING 2 DIAGONAL E.F.
A420	X	22	9'-3"	X	X	WING 2 VERT. E.F.
A421	X	2	4'-11"			WING 2 HORIZ. E.F.
A422	X	2	6'-11"			WING 2 HORIZ. E.F.
A423	X	2	8'-11"			WING 2 HORIZ. E.F.
A424	X	2	10'-6"			WING 2 HORIZ. E.F.
A525	X	9	12'-6"	X		WING 2 HORIZ. F.F.
A826	X	9	14'-0"	X		WING 2 HORIZ. B.F.
A427		10	5'-0"			ABUT. BODY HORIZ. BETW. SEATS

NOTES:  
1. BAR TABLE APPLIES TO WEST ABUTMENT ONLY.  
2. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.  
BAR DIMENSIONS ARE OUT TO OUT OF BAR.

LENGTH SHOWN IS AN AVERAGE LENGTH TO BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

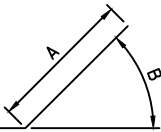
LEGEND

- ① INDICATES WING NUMBER
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2X6.
- ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
- ▲ VERT. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
- ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
- F.F. = FRONT FACE    B.F. = BACK FACE    CL. = CLEAR

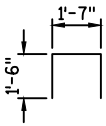
BAR SERIES TABLE

MARK	NO. REQ'D.	LENGTH
A408	2 SERIES OF 11	9'-11" TO 10'-11"
A420	2 SERIES OF 11	7'-8" TO 10'-10"

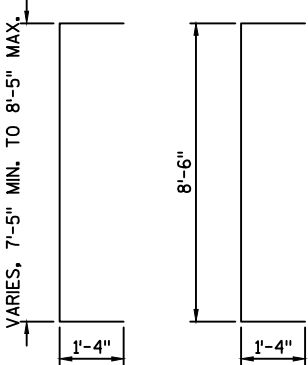
BUNDLE AND TAG EACH SERIES SEPARATELY



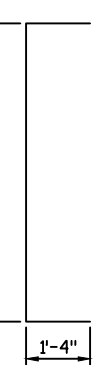
MARK	A	B
A805	1'-6"	45°
A806	1'-6"	45°
A510	11'-0"	45°
A811	12'-6"	45°
A414	8'-1"	8°
A419	8'-6"	23°
A525	11'-0"	45°
A826	12'-6"	45°



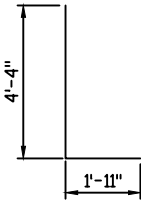
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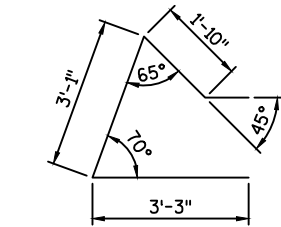
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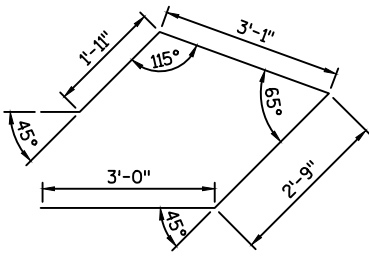
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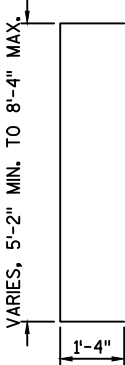
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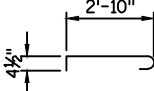
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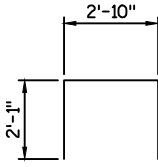
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A420



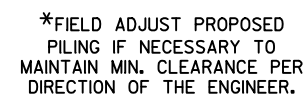
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A502

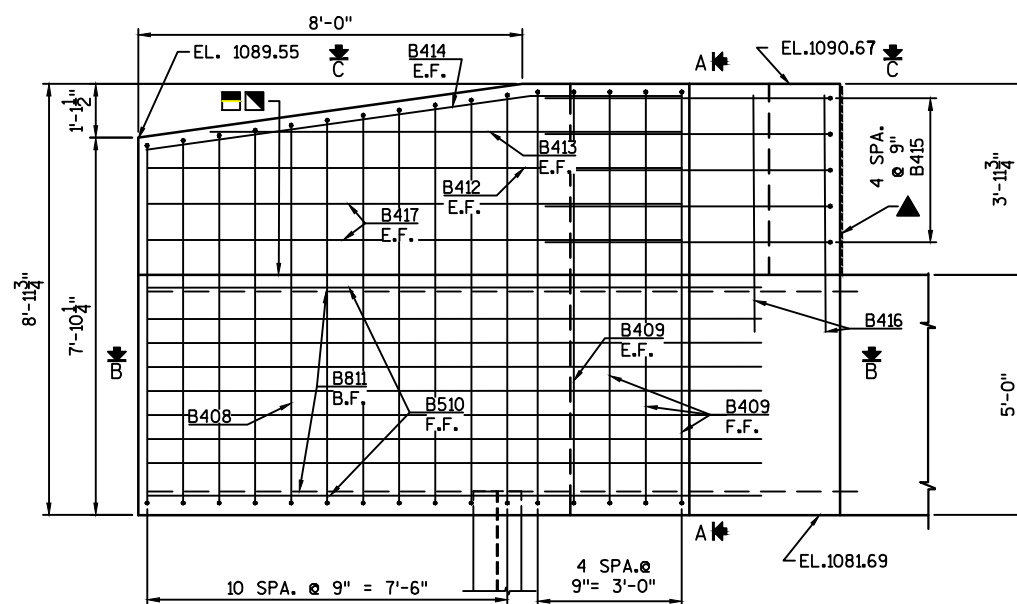
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY DAN		PLANS CK'D. JAF	
WEST ABUTMENT WING 2 DETAILS			SHEET 6 OF 14



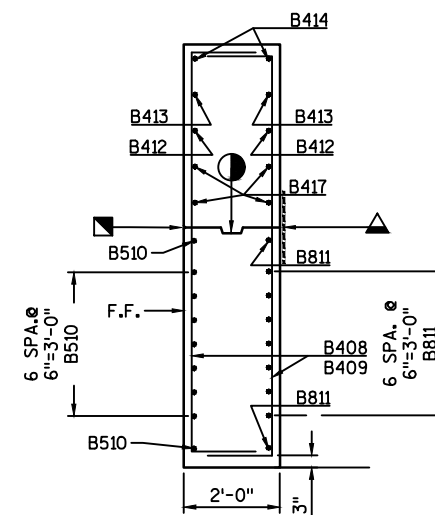


NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE <b>B-54-138</b>					
		DRAWN BY DAN		PLANS CK'D. JAF	
EAST  ABUTMENT				SHEET 7 OF 14	

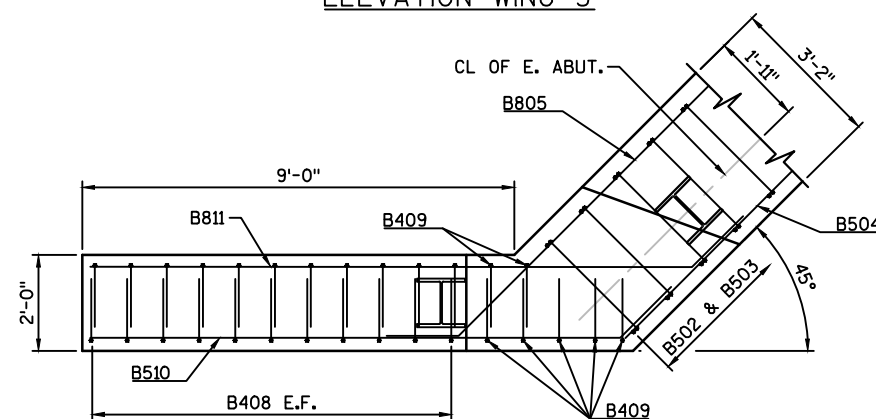




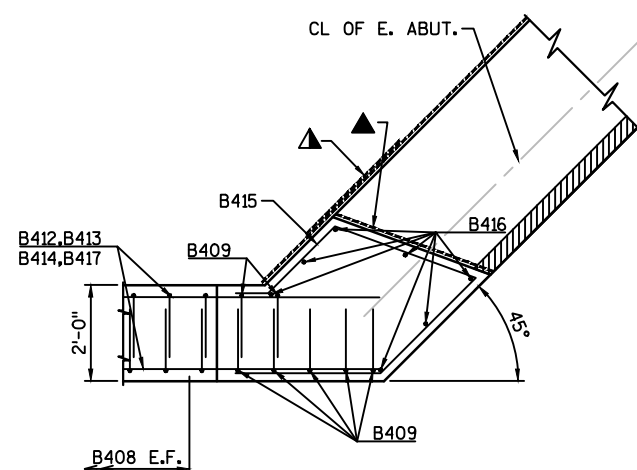
ELEVATION WING 3



SECTION A

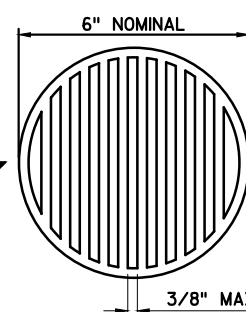


SECTION B



SECTION C

SECTION R-R



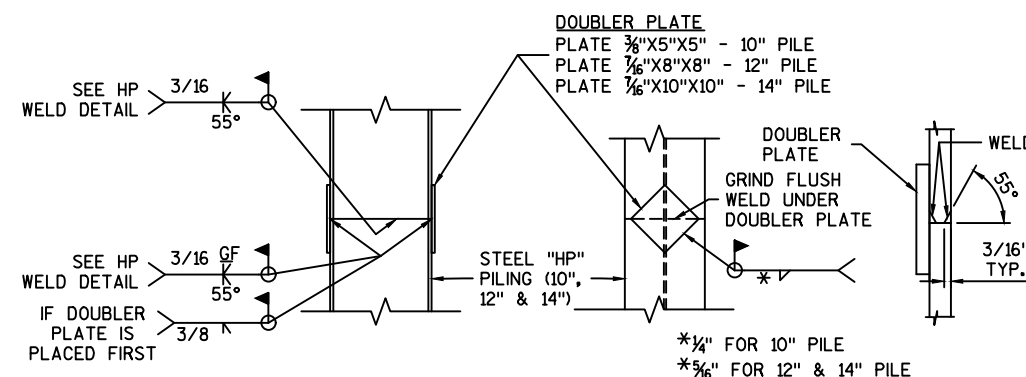
RODENT SHIELD

DIMENSIONS ARE APPROX.. THE GRATE IS SIZED TO FIT INTO PIPE COUPLING.

## RODENT SHIELD NOTES:

ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



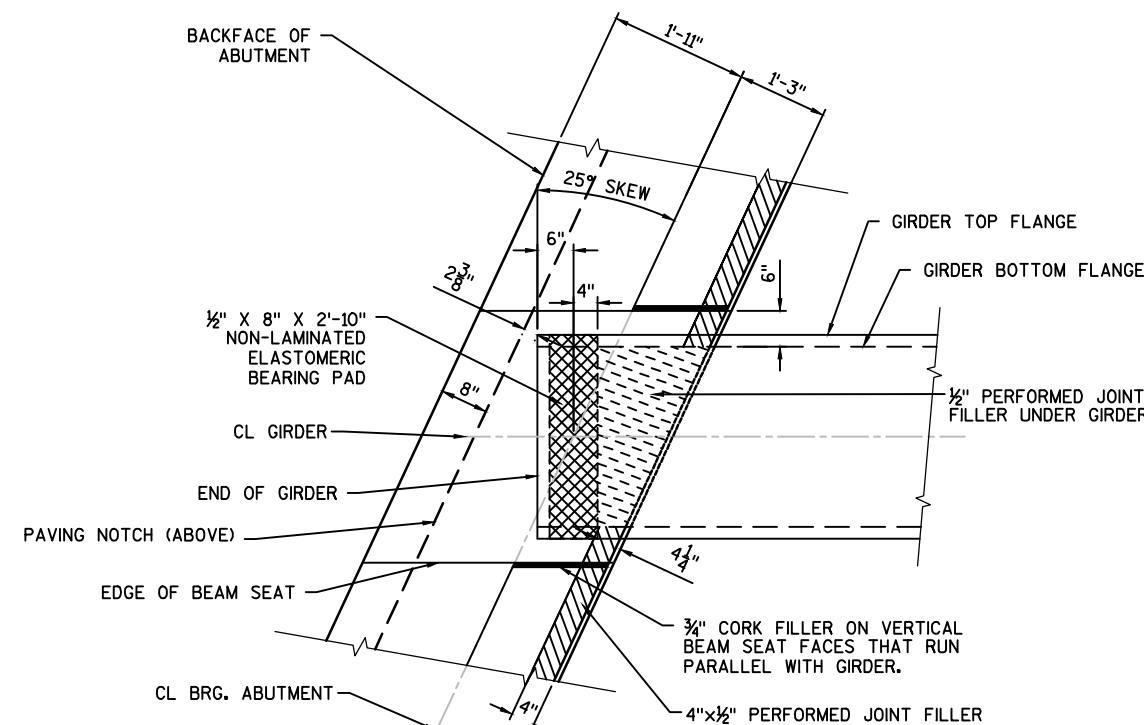
H PILE SPLICE DETAIL

HP WELD DETAIL

## LEGEND

- ① INDICATES WING NUMBER
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2X6.
- PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
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- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.

F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR



BEARING PAD DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY DAN		PLANS CK'D. JAF	
EAST ABUTMENT WING 3 DETAILS			SHEET 8 OF 14



BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
B401		33	3'-8"	X		ABUT. BODY TIE BARS
B502		41	6'-9"	X		ABUT. BODY HORIZ. TOP
B503		82	6'-3"	X		ABUT. BODY VERT.
B504		9	38'-10"			ABUT. BODY HORIZ. F.F.
B805		9	26'-3"	X		ABUT. BODY HORIZ. B.F.
B806		9	26'-3"	X		ABUT. BODY HORIZ. B.F.
B407		25	4'-6"	X		ABUT. BODY VERT. BETW. SEATS
B408	X	22	10'-5"	X	X	WING 3 VERT. E.F.
B409	X	14	11'-0"	X		WINGS 3 & 4 VERT. E.F.
B510	X	9	12'-6"	X		WING 3 HORIZ. F.F.
B811	X	9	14'-0"	X		WING 3 HORIZ. B.F.
B412	X	2	11'-1"			WING 3 HORIZ. E.F.
B413	X	2	9'-9"			WING 3 HORIZ. E.F.
B414	X	2	11'-2"	X		WING 3 DIAGONAL E.F.
B415	X	5	11'-4"	X		WING 3 HORIZ.
B416	X	14	5'-0"			WINGS 3 & 4 VERT.
B417	X	4	11'-1"			WING 3 HORIZ. E.F.
B418	X	5	9'-0"	X		WING 4 HORIZ.
B419	X	2	10'-6"	X		WING 4 DIAGONAL E.F.
B420	X	22	9'-3"	X	X	WING 4 VERT. E.F.
B421	X	2	4'-11"			WING 4 HORIZ. E.F.
B422	X	2	6'-11"			WING 4 HORIZ. E.F.
B423	X	2	8'-11"			WING 4 HORIZ. E.F.
B424	X	2	10'-6"			WING 4 HORIZ. E.F.
B525	X	9	12'-6"	X		WING 4 HORIZ. F.F.
B826	X	9	14'-0"	X		WING 4 HORIZ. B.F.
B427		10	5'-0"			ABUT. BODY HORIZ. BETW. SEATS

NOTES:  
1. BAR TABLE APPLIES TO EAST ABUTMENT ONLY.  
2. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.  
BAR DIMENSIONS ARE OUT TO OUT OF BAR.

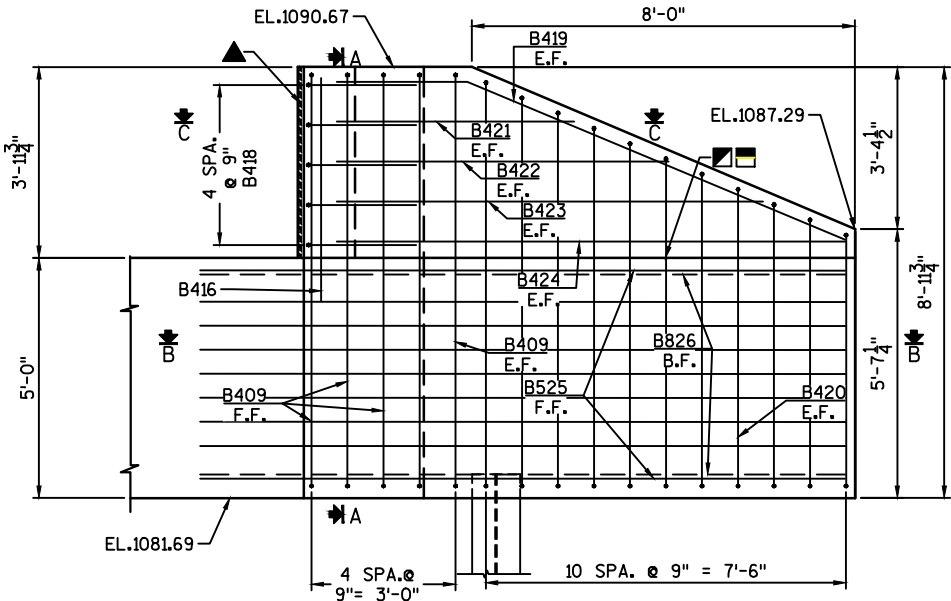
LENGTH SHOWN IS AN AVERAGE LENGTH TO BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

LEGEND

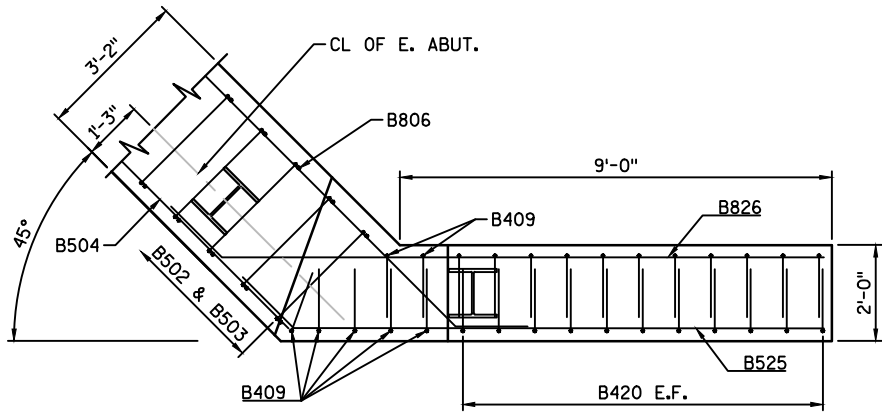
- ① INDICATES WING NUMBER
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
- ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
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- ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.

F.F. = FRONT FACE    B.F. = BACK FACE    CL. = CLEAR

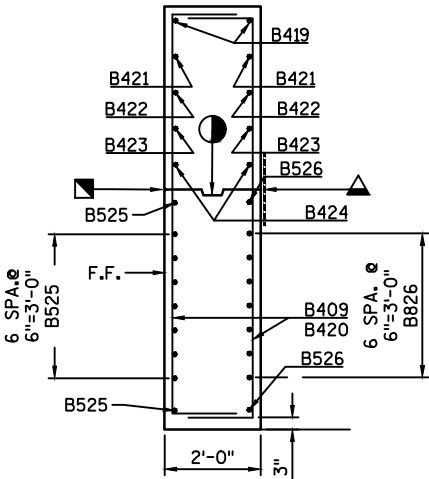
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY DAN		PLANS CK'D. JAF	
EAST ABUTMENT WING 4 DETAILS			SHEET 9 OF 14



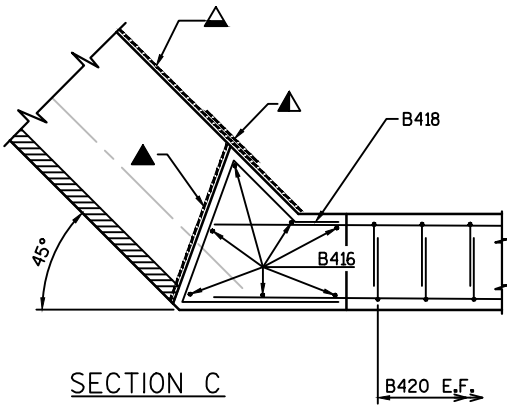
ELEVATION WING 4



SECTION B



SECTION A

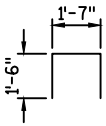


SECTION C

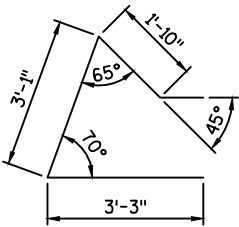
BAR SERIES TABLE

MARK	NO. REQ'D.	LENGTH
B408	2 SERIES OF 11	9'-11" TO 10'-11"
B420	2 SERIES OF 11	7'-8" TO 10'-10"

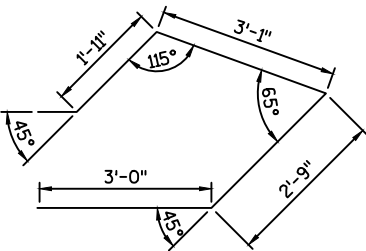
BUNDLE AND TAG EACH SERIES SEPARATELY



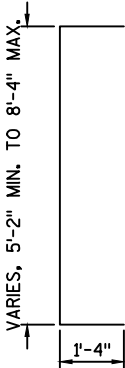
B407



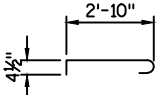
B418



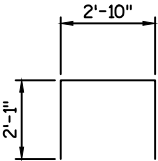
B415



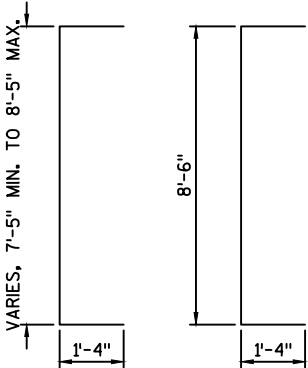
B420



B401

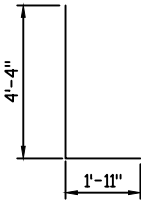


B502



B408

B409



B503

MARK	A	B
B805	1'-6"	45°
B806	1'-6"	45°
B510	11'-0"	45°
B811	12'-6"	45°
B414	8'-1"	8°
B419	8'-6"	23°
B525	11'-0"	45°
B826	12'-6"	45°



**NOTES**

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECT. 503.3.3 OF STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

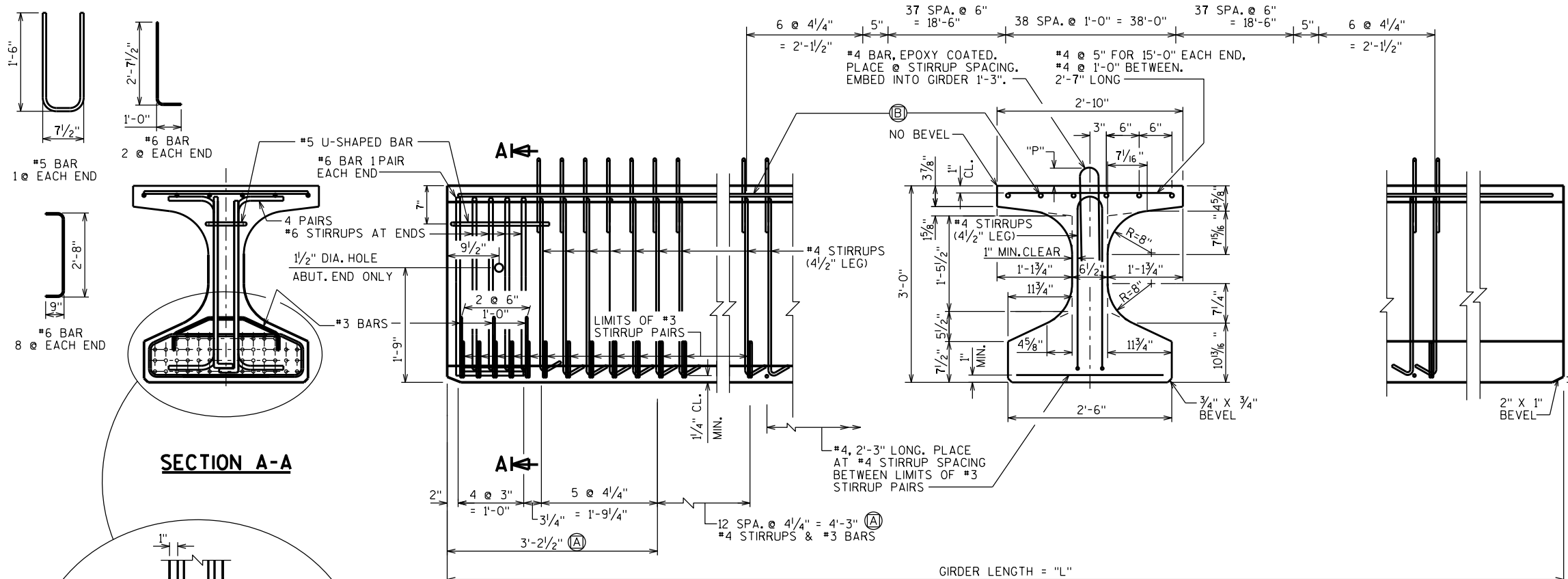
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON ACCEPTANCE OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

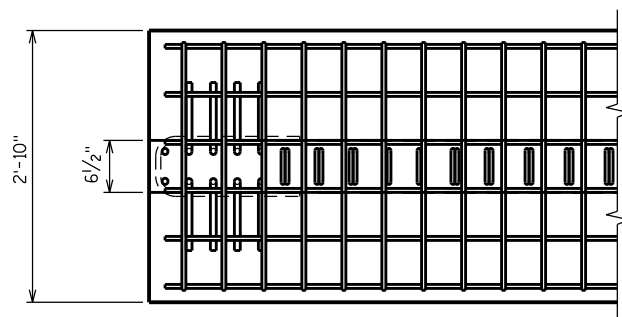
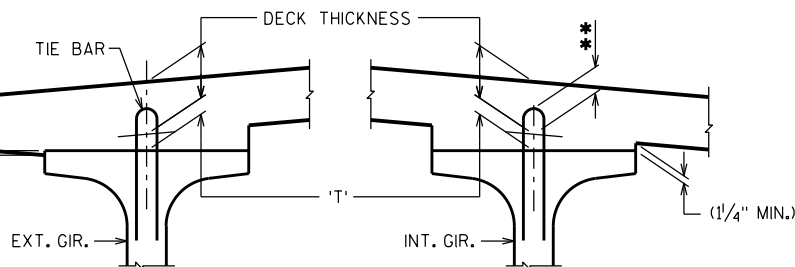
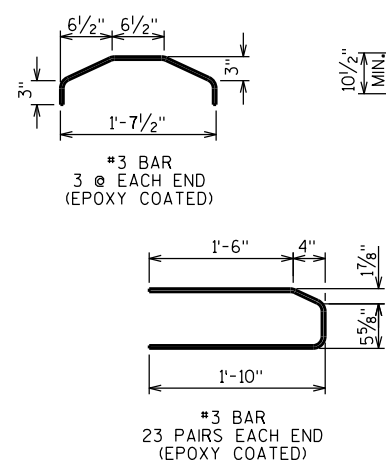
PRESTRESSING STRANDS SHALL BE (0.6" DIA.)-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.

**SIDE VIEW & TYPICAL SECTION IN SPAN**

(A) DETAIL TYP. AT EACH END

(B) 6 #4 BARS, FULL LENGTH, MIN. LAP = 1'-11"

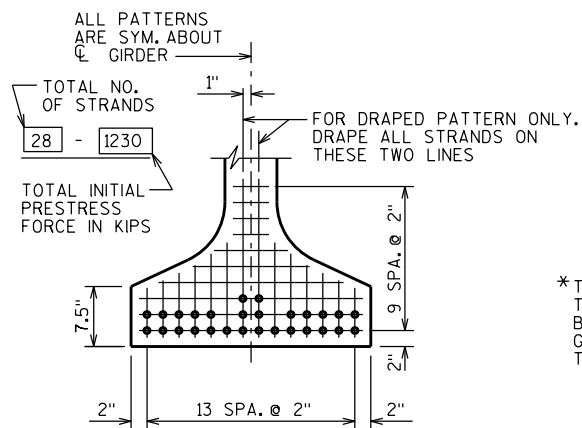
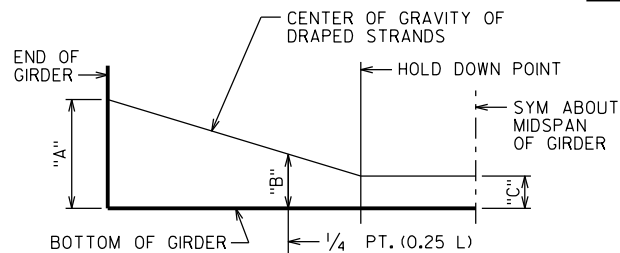
**TOP FLANGE****DECK HAUNCH DETAIL**

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, \*\* IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT C. OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE  
- TOP OF GIRDER ELEVATION  
+ DEAD LOAD DEFLECTION  
- DECK THICKNESS  
= HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 2 7/8" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

**TYP. DRAPED STRAND PATTERN****DRAPED STRAND PROFILE**

\* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	CAMBER (IN.) *
1	3.1

THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

\* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

**GIRDER DATA**

GIRDER DATA																							
SPAN	GIRDER	GIRDER LENGTH "L" (FEET)	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f'c (P.S.I.)	"P" (IN.)			DIA. OF STRAND (IN.)	DRAPED PATTERN						
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10		1ST 1/3 OF GIRDER	MID 1/3 OF GIRDER	END 1/3 OF GIRDER		TOTAL NO. OF STRANDS	f'ci (P.S.I.) ✱	(IN.)				
																		"A"	"B" MIN.	"B" MAX.	"C"		
1	1 & 6	95	0.5	0.9	1.2	1.4	1.5	1.4	1.2	0.9	0.5	8000	7	7	7	0.6	28	6800	32	11	14	4	
1	2-5	95	0.5	0.9	1.3	1.5	1.6	1.5	1.3	0.9	0.5	8000	7	7	7	0.6	28	6800	32	11	14	4	

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY JAF		PLANS CK'D SKP	
36W" PRESTRESSED GIRDER DETAILS		SHEET 10 OF 14	



**NOTES**

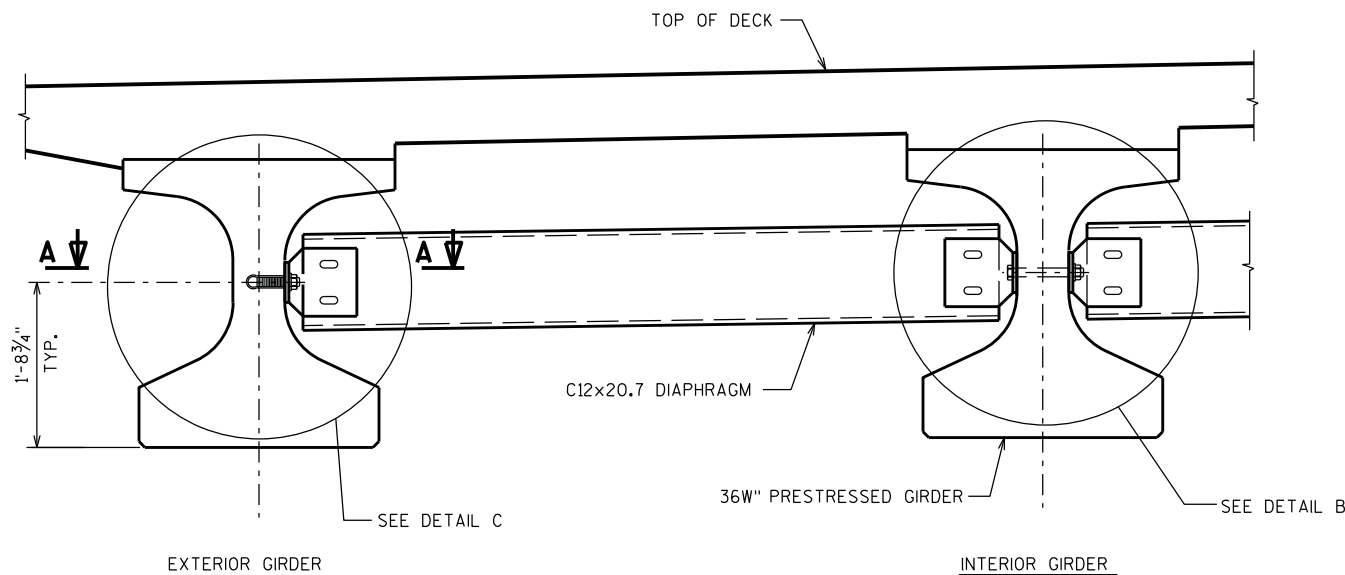
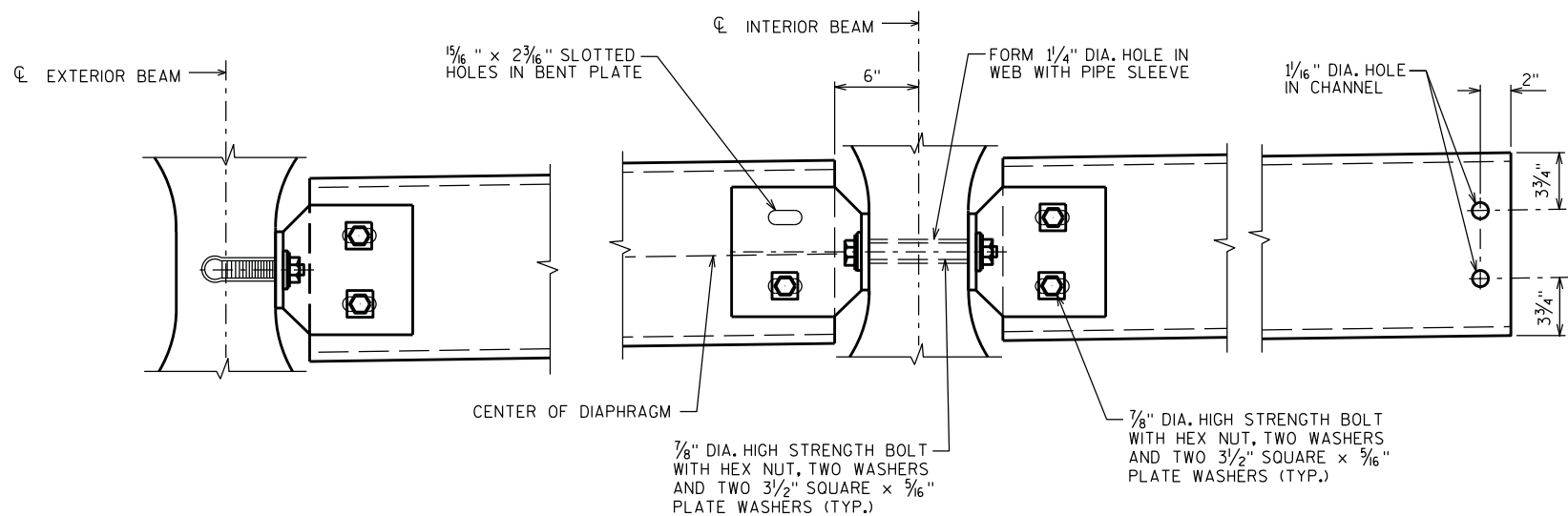
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-54-138", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

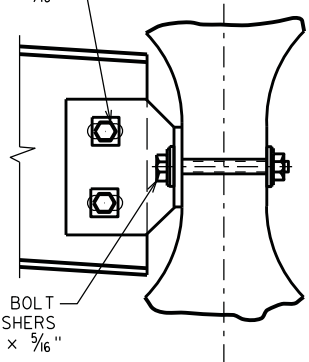
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

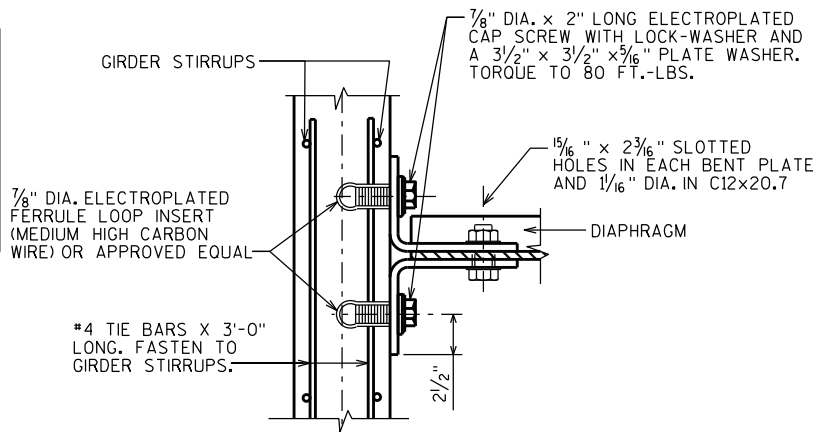
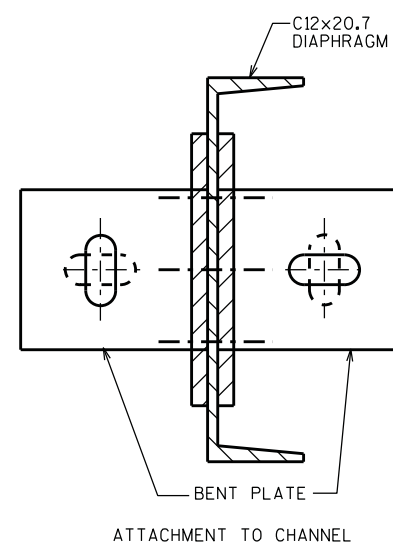
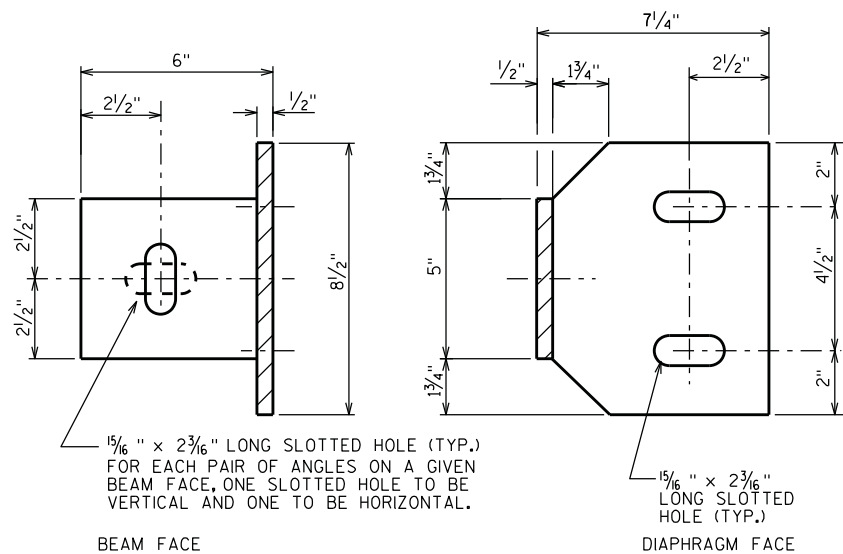
STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS  $\frac{1}{4}$  TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

**PART TRANSVERSE SECTION AT DIAPHRAGM****DETAIL C****DETAIL B**

$\frac{7}{8}$ " DIA. HIGH STRENGTH BOLT WITH HEX NUT, TWO WASHERS AND TWO  $3\frac{1}{2}$ " SQUARE  $\times$   $\frac{5}{16}$ " PLATE WASHERS (TYP.)



$\frac{7}{8}$ " DIA. HIGH STRENGTH BOLT WITH HEX NUT, TWO WASHERS AND TWO  $3\frac{1}{2}$ " SQUARE  $\times$   $\frac{5}{16}$ " PLATE WASHERS (TYP.)

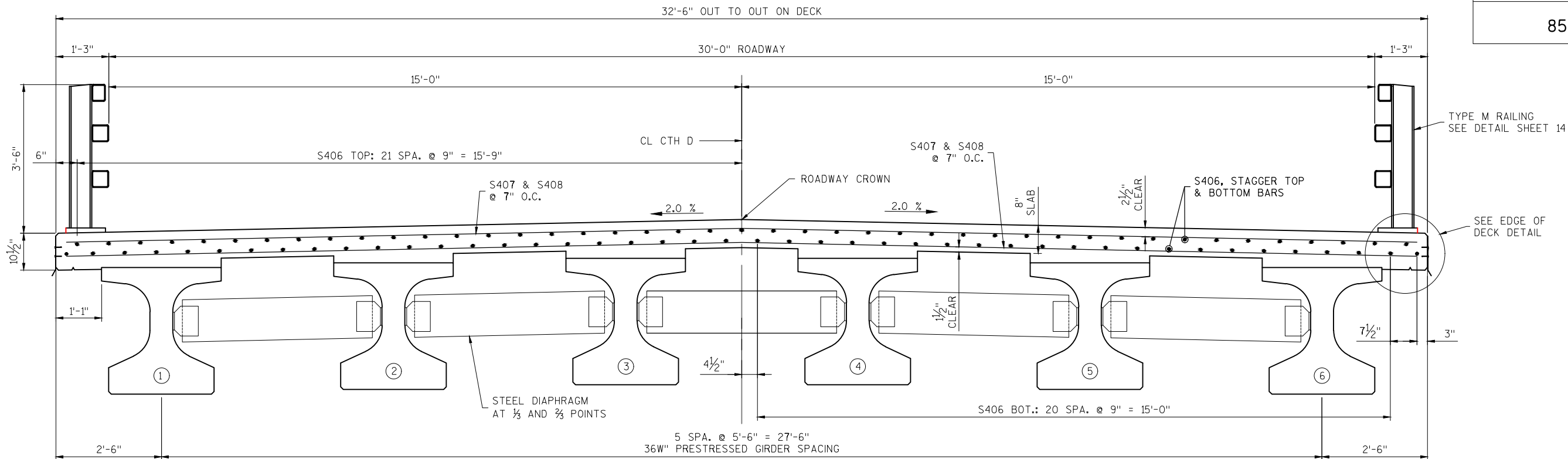
**SECTION AT INTERIOR GIRDERS THRU DIAPHRAGM FOR SKEW ANGLES  $> 10^\circ$** **SECTION A-A**  
(FOR EXTERIOR ATTACHMENT)

BEAM FACE

DIAPHRAGM FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-54-138</b>			
DRAWN BY JAF		PLANS CK'D. SP	
<b>STEEL DIAPHRAGM</b>		SHEET 11 OF 14	





GENERAL NOTES

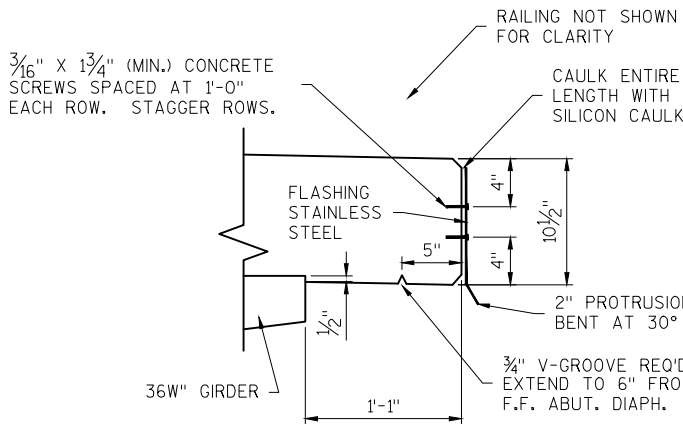
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" %. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" %.

TRANSVERSE BARS SHALL BE PLACED PERPENDICULAR TO THE % OF GIRDERS.

THE SLAB THICKNESS DIMENSION IS MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND C/L.

CROSS SECTION THRU BRIDGE  
LOOKING EAST



NOTES

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, AND 3/16" CONCRETE SCREWS.

FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

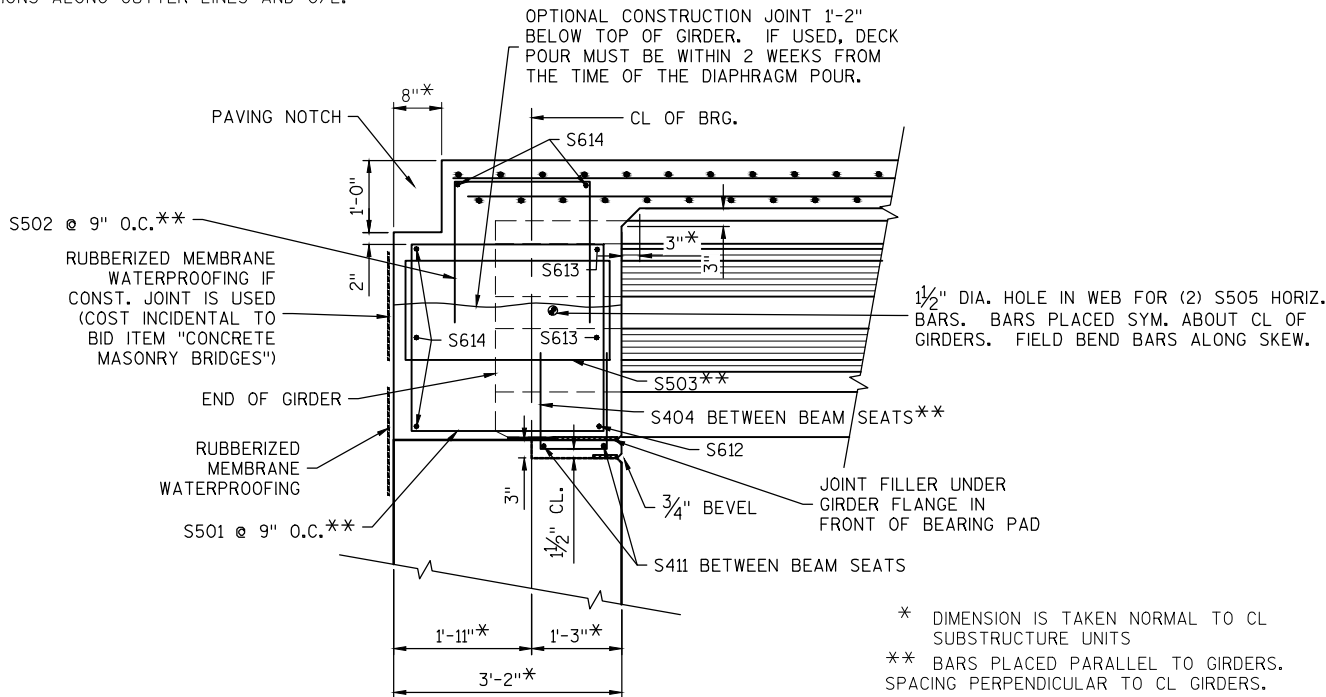
CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO B.F. ABUTMENT DIAPHRAGM.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

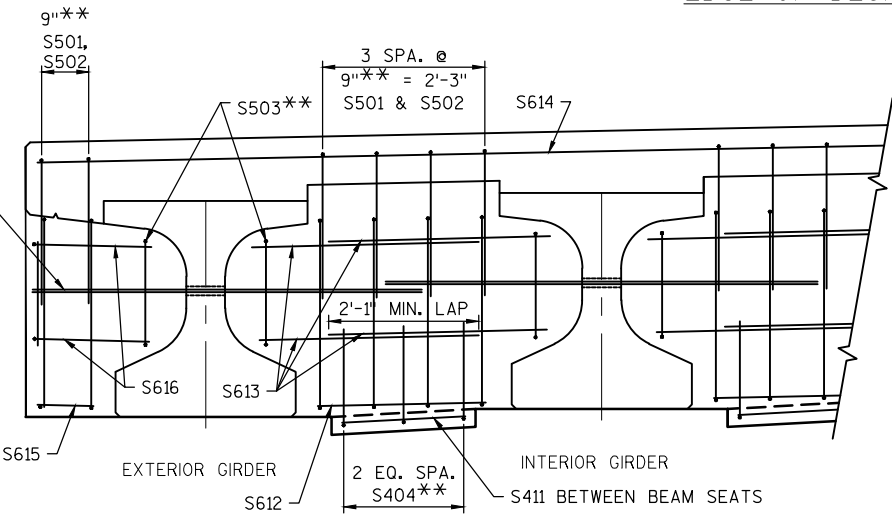
THE FLASHING IS TO BE CONSTANT HEIGHT BASED ON THE THINNESS SLAB DEPTH OVER THE BRIDGE LENGTH.

EDGE OF DECK DETAIL



SECTION THROUGH DIAPHRAGM AT ABUTMENT

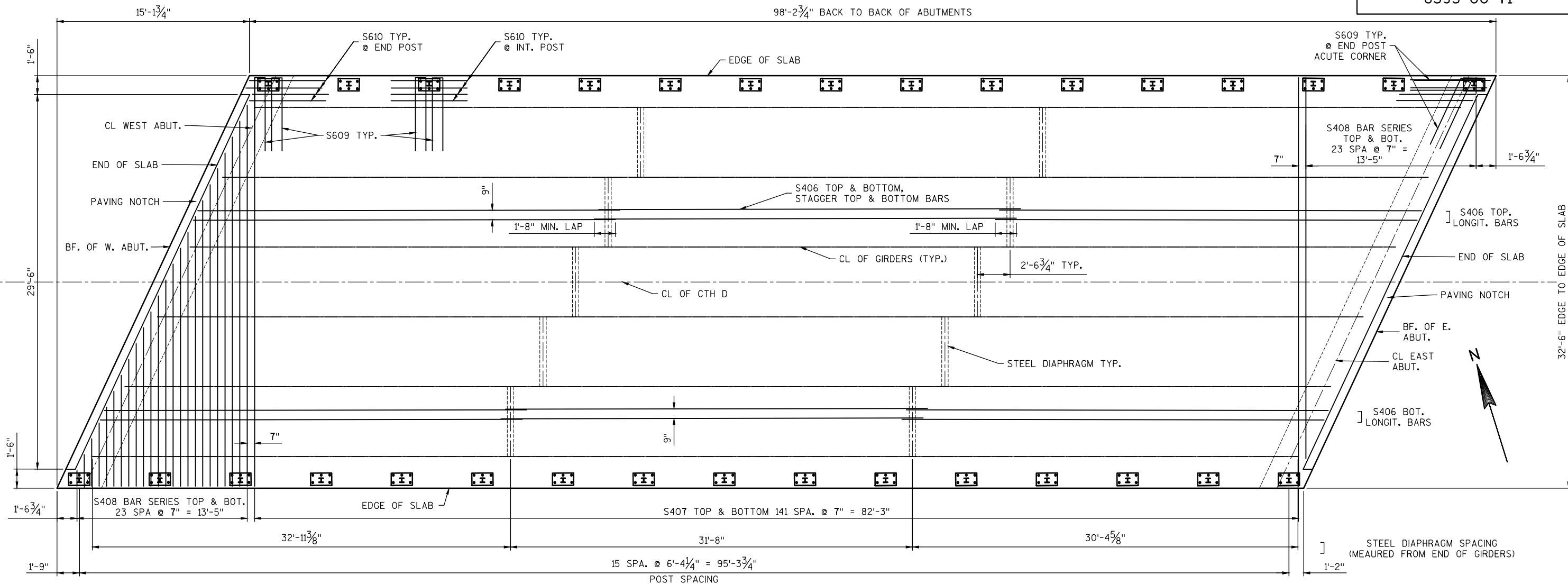
\* DIMENSION IS TAKEN NORMAL TO CL SUBSTRUCTURE UNITS  
\*\* BARS PLACED PARALLEL TO GIRDERS. SPACING PERPENDICULAR TO CL GIRDERS.



PART TRANSVERSE SECTION AT ABUTMENT DIAPHRAGM

NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		STRUCTURE B-54-138	
		DRAWN BY DAN	PLANS CK'D. JAF
		SUPERSTRUCTURE	SHEET 12 OF 14





PLAN

## BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	48	11'-8"	X		DIAPHRAGM @ ABUTS. - STIRRUP
S502	X	48	5'-11"	X		DIAPHRAGM @ ABUTS. - VERTICAL
S503	X	24	9'-6"	X		DIAPHRAGM @ ABUTS. - GIRDER STIRRUP
S404	X	30	3'-5"	X		DIAPHRAGM @ ABUTS. - VERTICAL
S505	X	24	6'-0"			DIAPHRAGM @ ABUTS. - THRU GIRDER
S406	X	261	33'-3"			SLAB, TOP & BOTTOM, LONGIT.
S407	X	284	32'-0"			SLAB, TOP & BOTTOM, TRANSVERSE
S408	X	96	15'-6"		X	SLAB, TOP & BOTTOM, TRANSVERSE
S609	X	64	12'-0"	X		SLAB, TRANS., 2 PER RAIL POST
S610	X	128	6'-0"			SLAB, LONG., 4 PER RAIL POST
S411	X	20	1'-10"			DIAPHRAGM @ ABUTS. - HORIZ.
S612	X	10	2'-7"			DIAPHRAGM @ ABUTS. - HORIZ.
S613	X	40	3'-2"			DIAPHRAGM @ ABUTS. - HORIZ.
S614	X	10	35'-5"			DIAPHRAGM @ ABUTS. - HORIZ.
S615	X	4	4'-4"	X		DIAPHRAGM @ ABUTS. - HORIZ. AT END
S616	X	8	6'-0"	X		DIAPHRAGM @ ABUTS. - HORIZ. AT END

## NOTES:

-THE FIRST OR FIRST TWO DIGITS THE OF A BAR MARK SIGNIFIES BAR SIZE.  
-DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.  
-EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.

■ LENGTH SHOWN IS AN AVERAGE LENGTH TO BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

## BAR SERIES TABLE

MARK	NO. REQ'D.	LENGTH
S408	4 SERIES OF 24	1'-2" TO 29'-10"

BUNDLE AND TAG EACH SERIES SEPARATELY

## TOP OF DECK ELEVATIONS

LOCATION	C/L BRG. W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C/L BRG. E. ABUT.
N. EDGE OF DECK	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67
CL GIRDER 1	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72
CL GIRDER 2	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83
CL GIRDER 3	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94
CL CROWN CTH D	1091.00	1091.00	1091.00	1091.00	1091.00	1091.00	1091.00	1091.00	1091.00	1091.00	1091.00
CL GIRDER 4	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94	1090.94
CL GIRDER 5	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83	1090.83
CL GIRDER 6	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72	1090.72
S. EDGE OF DECK	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67	1090.67

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE  
LESS SLAB THICKNESS  
PLUS CAMBER  
PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONC. (TO BE COMPUTED BY THE CONTRACTOR)  
EQUALS TOP OF SLAB FALSEWORK ELEVATION.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0138			
DRAWN BY DAN		PLANS CK'D. JAF	
SUPERSTRUCTURE DETAILS		SHEET 13 OF 14	

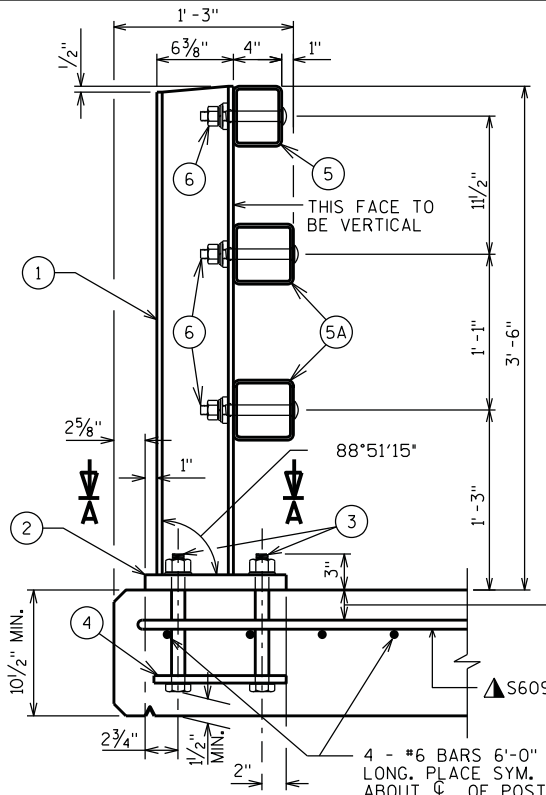


LEGEND

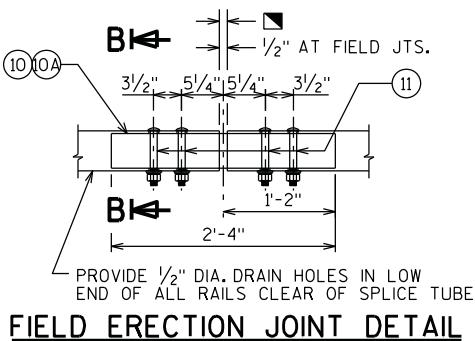
- ① W6 x 25 WITH 1/8" X 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" X 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5. 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" X 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. X 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

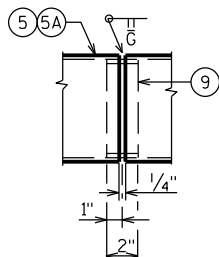
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.



SECTION THRU RAILING ON DECK



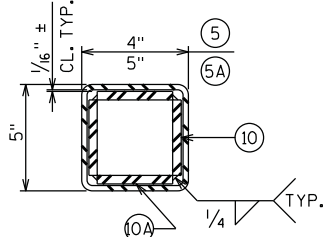
FIELD ERECTION JOINT DETAIL



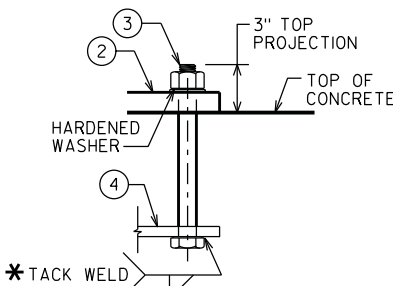
SHOP RAIL SPLICE DETAIL

LOCATION MUST BE SHOWN ON SHOP DRAWINGS

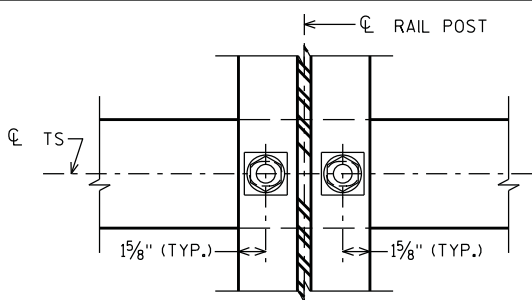
2 1/2" FOR SLABS ON GIRDERS; FOR OTHER STRUCTURES, PLACE BELOW TOP MAT SLAB REINFORCEMENT.



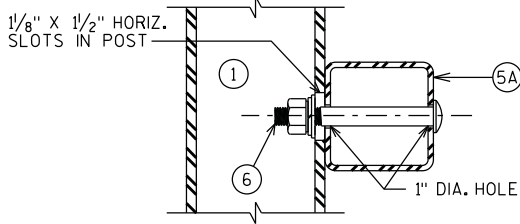
SECTION B-B



ANCHOR BOLTS



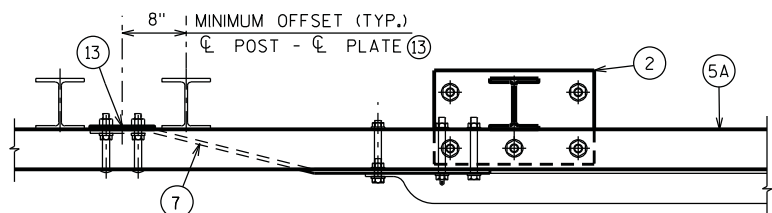
SECTION THRU POST WEB



SECTION THRU RAIL

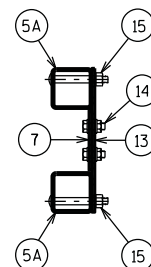
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

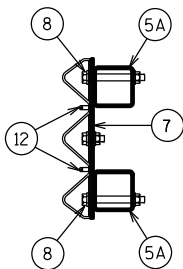


TOP VIEW AT END POST

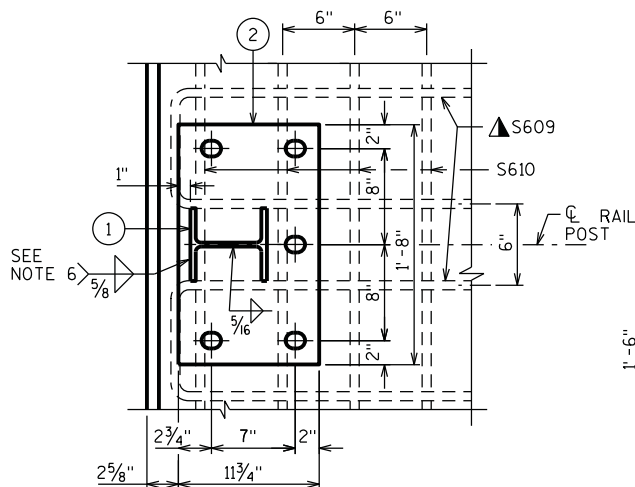
THREE BEAM RAIL ATTACHMENT



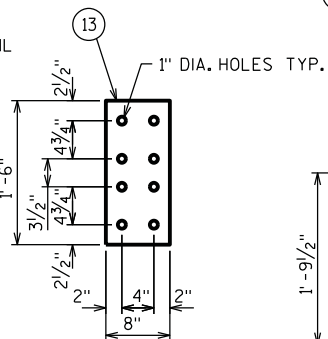
SECTION C-C



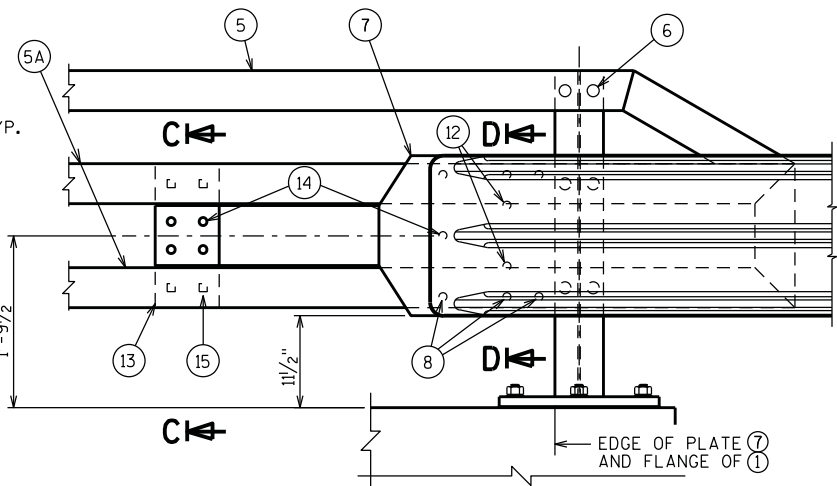
SECTION D-D



SECTION A-A

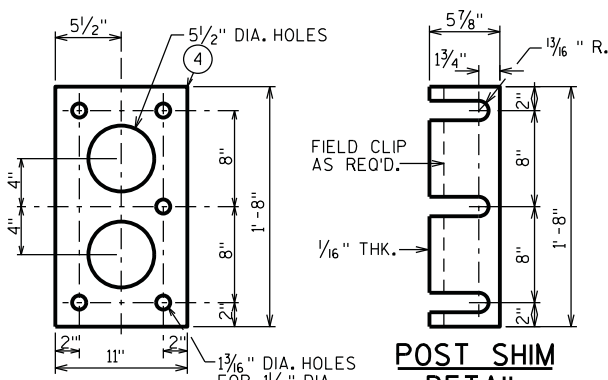


ANCHOR PLATE  
AT BEAM GUARD ATTACHMENT



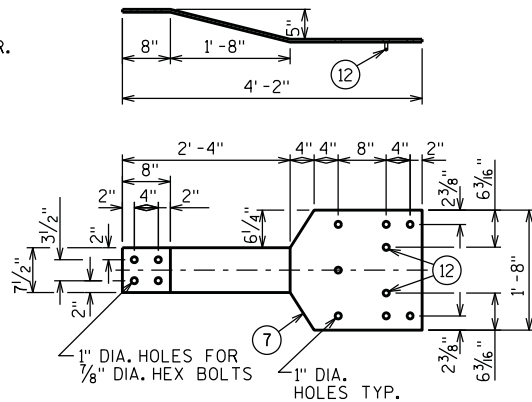
DETAIL AT END POST

THREE BEAM RAIL ATTACHMENT



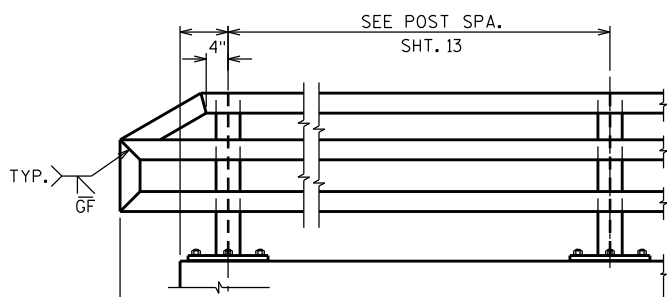
ANCHOR PLATE

AT RAIL TO DECK CONNECTION



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

▲ TIE TO TOP MAT OF STEEL.

\* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

▣ RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & 1/2" OPENING FOR A1 ABUTMENT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-138			
DRAWN BY JAF		PLANS CK'D.	SP
TUBULAR STEEL RAILING TYPE 'M'			SHEET 14 OF 14

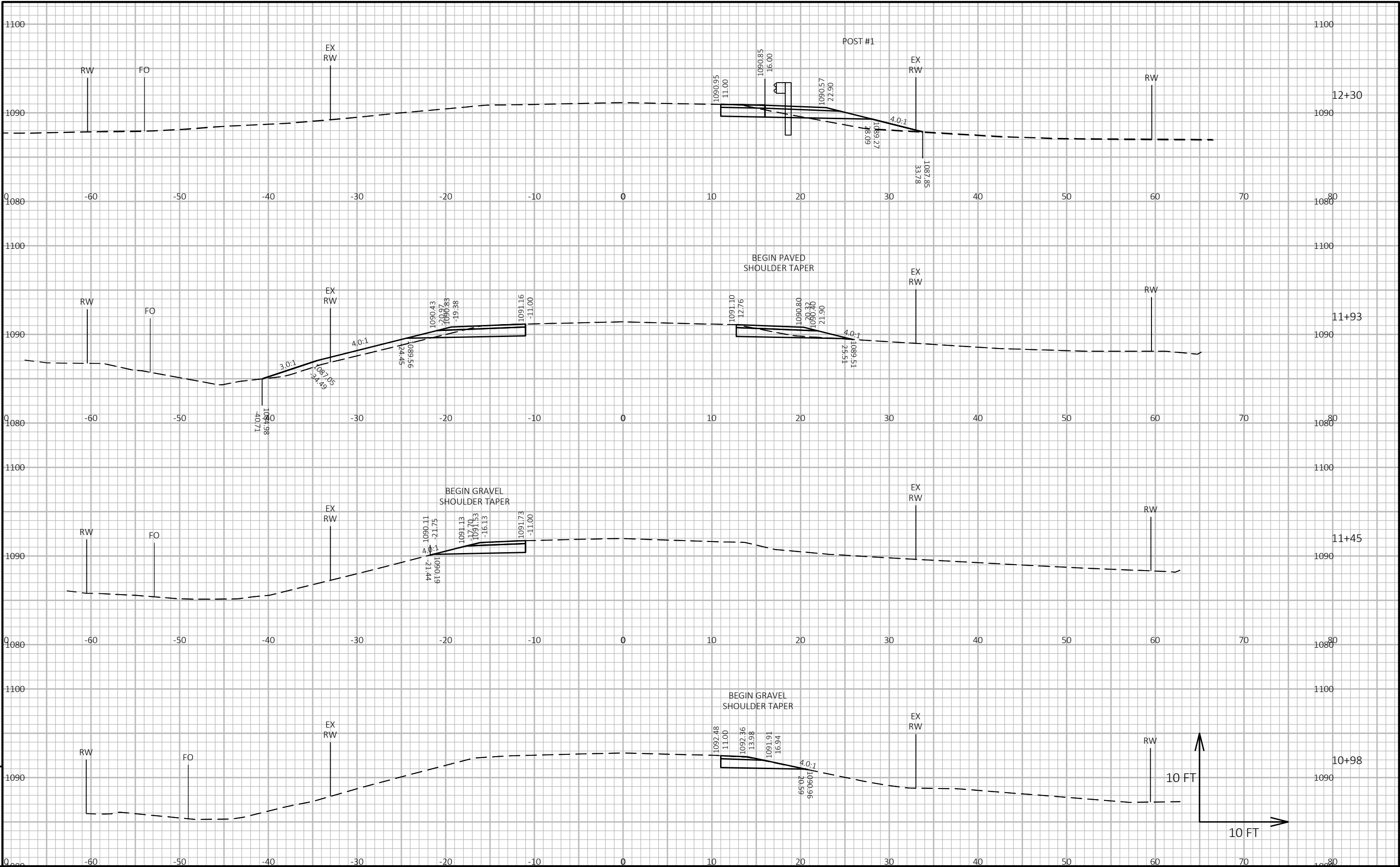


CTH D

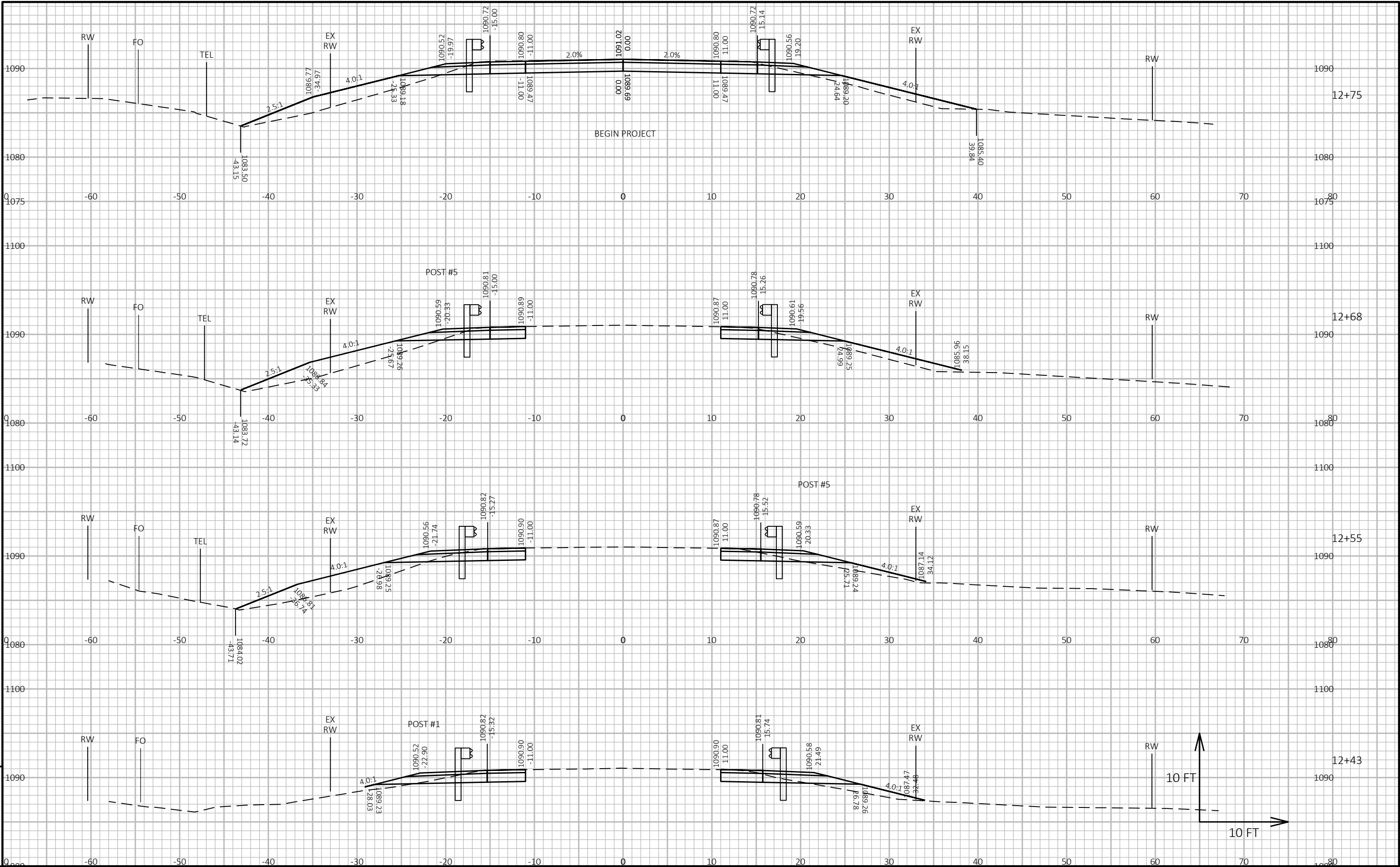
STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		
		CUT	SALVAGED/ UNUSABLE PAVEMENT MATERIAL	FILL	CUT  NOTE 1	SALVAGED/ UNUSABLE PAVEMENT MATERIAL  NOTE 2	FILL  NOTE 3	CUT  1.00 NOTE 1	EXPANDED FILL  1.25 NOTE 4	MASS ORDINATE  NOTE 5
10+98	0	7.80	0.00	0.00	0	0	0	0	0	0
11+45	47	7.13	0.00	0.00	13	0	0	13	0	13
11+93	48	15.17	0.00	8.28	20	0	7	33	9	24
12+30	37	7.80	0.59	6.28	16	0	10	49	21	28
12+43	13	15.76	0.55	5.82	6	1	3	55	25	29
12+55	12	18.54	2.93	27.53	8	1	7	63	34	27
12+68	13	18.72	2.75	31.56	9	1	14	72	51	18
12+75	7	49.45	8.82	32.72	9	1	8	81	61	16
12+80	5	48.08	8.80	35.24	9	2	6	90	69	15
12+93	13	45.95	8.74	28.64	23	4	15	113	88	16
13+06	13	43.06	8.67	16.75	21	4	11	134	101	19
13+26	20				21	6	14	155	120	15
BRIDGE								155	120	15
14+24	0				0	0	0	155	120	15
14+44	20	41.38	8.95	92.27	30	8	68	185	206	-49
14+56	12	41.55	8.57	45.25	18	4	31	203	245	-74
14+71	15	45.56	8.54	40.15	24	5	24	227	275	-85
14+75	4	48.12	8.52	54.56	7	2	7	234	283	-88
14+81	6	17.93	2.50	50.17	7	1	12	241	298	-97
14+96	15	29.21	0.62	24.83	13	1	21	254	325	-112
15+06	10	9.50	0.62	24.89	7	1	9	261	336	-117
15+21	15	9.33	0.62	23.31	5	1	13	266	352	-129
15+67	46	16.34	0.59	15.27	22	1	33	288	393	-149
16+28	61	17.81	0.00	0.07	39	1	17	327	415	-133
16+33	5	10.12	0.00	0.06	3	0	0	330	415	-130
COLUMN TOTAL					330	45	330			

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL	THIS DOES NOT SHOW UP IN CROSS SECTIONS
3 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
4 - EXPANDED FILL	(FILL) x (FILL FACTOR)
5 - MASS ORDINATE	[CUT - SALVAGED PAVT - (FILL x FILL FACTOR)]

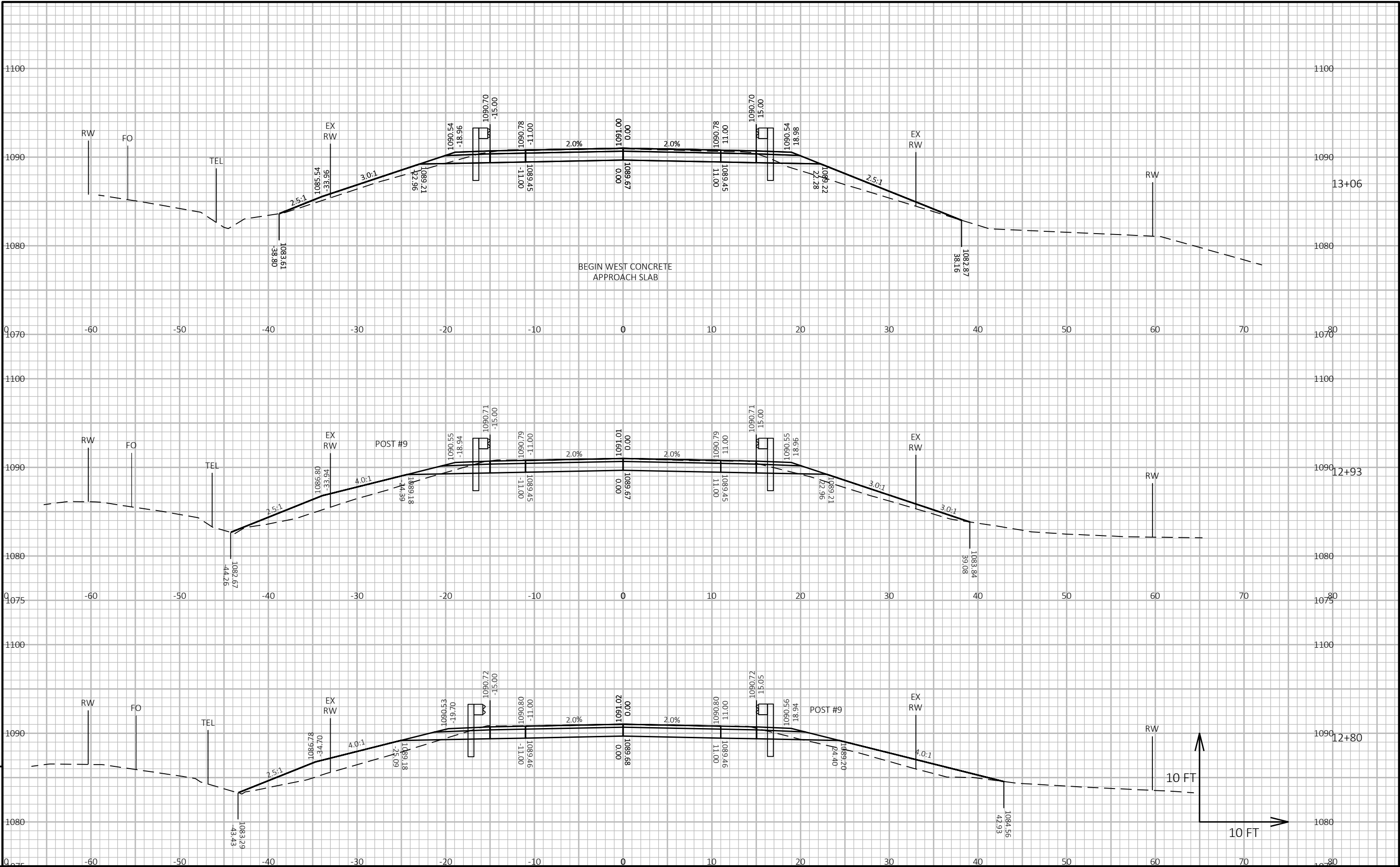




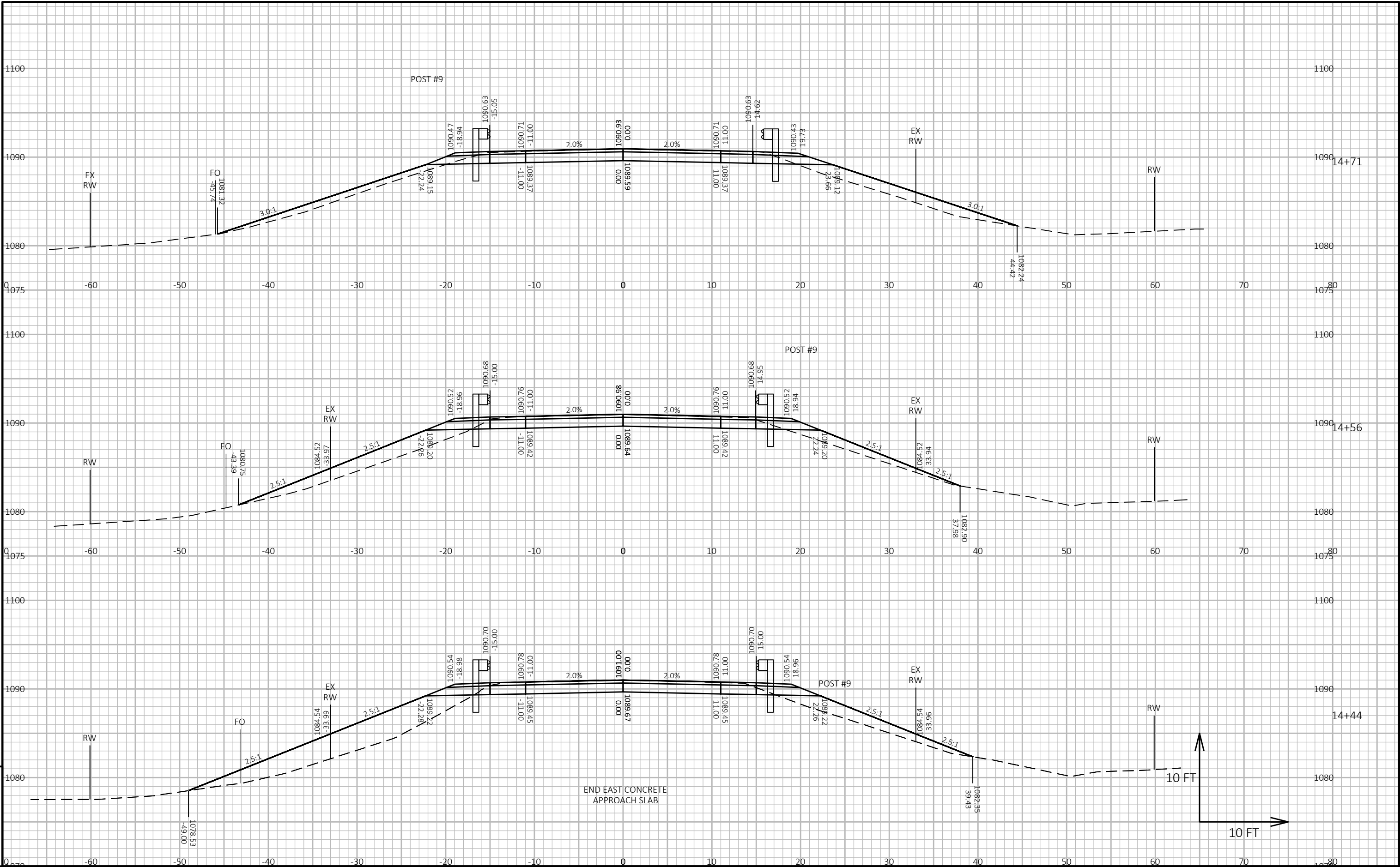




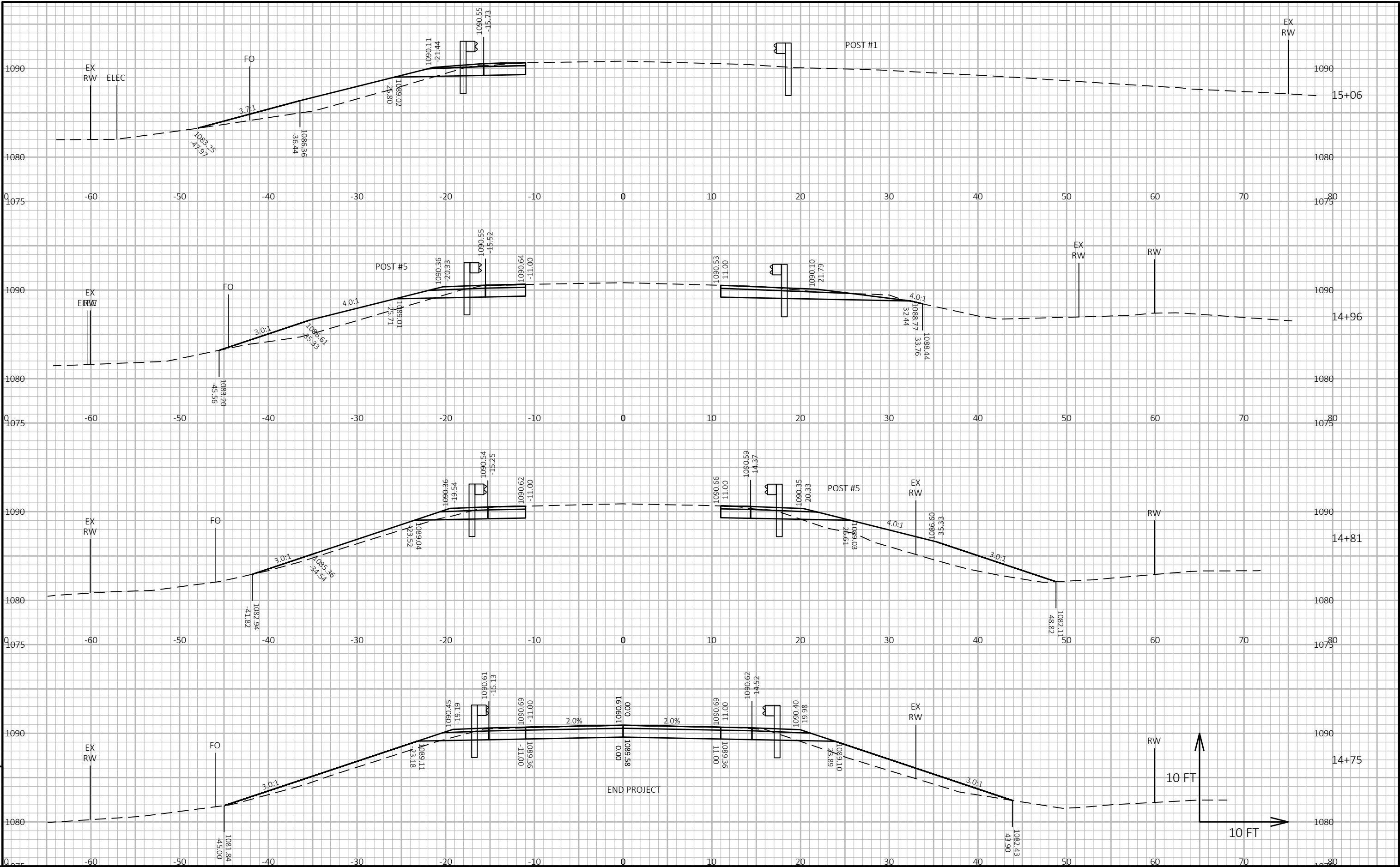




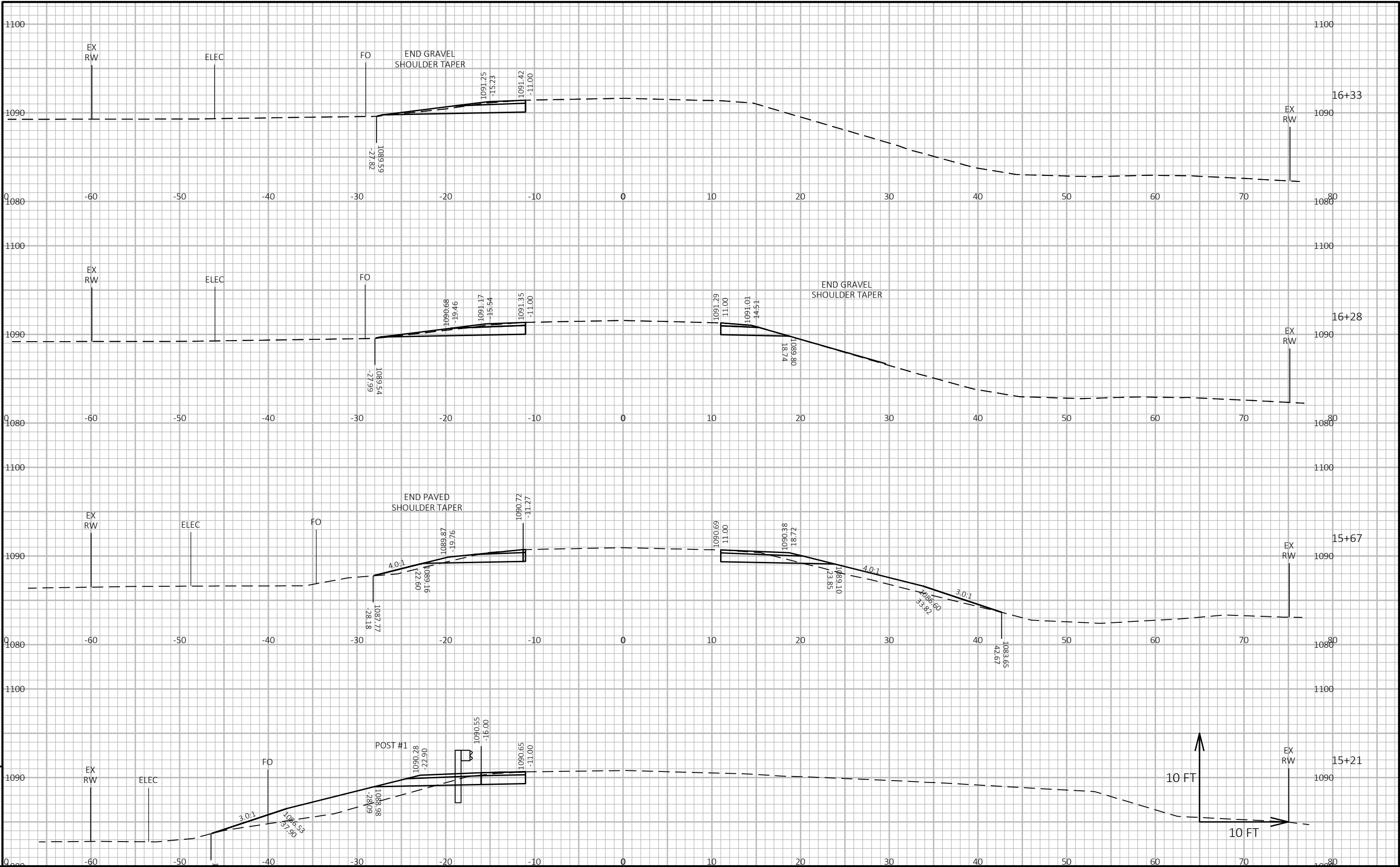














## Notes





## ***Wisconsin Department of Transportation***

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through innovation and exceptional service.

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