



LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
		PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
℄ , C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE , RADIUS
CABC	CRUSHED AGGREGATE	RCCP	REINFORCED CONCRETE
	BASE COURSE		CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
		REBAR	REINFORCEMENT BAR
COR	CORNER	REQD	REQUIRED
CORR	CORRUGATED	RDWY	ROADWAY
CSCP	CORRUGATED STEEL	RHF	RIGHT HAND FORWARD
	CULVERT PIPE	RL, R/L	REFERENCE LINE
CSPA	CORRUGATED STEEL	RR	RAILROAD
	PIPE ARCH	RT.	RIGHT
CTH	COUNTY TRUNK HIGHWAY	R/W	RIGHT-OF-WAY
CP.	CULVERT PIPE	S	SOUTH
CY	CUBIC YARD	SAN S	SANITARY SEWER
CWT.	HUNDREDWEIGHT	SDD	STANDARD DETAIL DRAWING
DIA	DIAMETER	SE	SUPER ELEVATION
D	DEGREE OF CURVE	SF.	SQUARE FEET
DHV	DESIGN HOURLY VOLUME	SHLDR	SHOULDER
DWY	DRIVEWAY	SPECS	SPECIFICATIONS
EBS	EXC. BELOW SUB GRADE	SQ.	SQUARE
ELEV., EL	ELEVATION	SS.	STORM SEWER
ELEC.	ELECTRIC	SY.	SQUARE YARD
EXC	EXCAVATION	STH	STATE TRUNK HIGHWAY
EXIST	EXISTING	ST.	STREET
E	EAST	STA.	STATION
FE	FIELD ENTRANCE	SW	SIDEWALK
FF.	FACE TO FACE	T	TANGENT
FL, F/L	FLOW LINE	TC	TOP OF CURB
FS	FULL SUPERELEVATION	℄ , T/L	TRANSIT LINE
G	GARAGE	TEL	TELEPHONE
GN	GRID NORTH	TEMP	TEMPORARY
H	HOUSE	TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

UTILITY CONTACTS

ELECTRIC

XCEL ENERGY  
CORISSA SEELY  
P.O. BOX 8  
EAU CLAIRE, WI 54702  
PHONE: (800) 895-4999  
EMAIL: corissa.e.seely@xcel.com

COMMUNICATIONS

NELSON TELEPHONE CO-OP  
MATT HOYT  
313 3RD AVENUE, P.O. BOX 228  
DURAND, WI 54736  
PHONE: (715) 672-4204  
EMAIL: matt@ntec.net

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING  
JACOB FRIBERG  
2600 COLLEGE DRIVE  
RICE LAKE, WI 54868  
PHONE: (715) 234-7008  
EMAIL: jfriberg@cooperengineering.net

BUFFALO COUNTY

HIGHWAY COMMISSIONER (INTERIM)  
JOHN DEWITT  
S1672 STATE ROAD 37  
ALMA, WI 54610  
PHONE: (608) 685-6226  
EMAIL: John.Dewitt@co.buffalo.wi.us

WDNR REGIONAL CONTACT

WDNR/WISDOT LIAISON  
AMY LESIK  
1300 WEST CLAIREMONT AVENUE  
EAU CLAIRE, WI 54701  
PHONE: (715) 836-6571  
EMAIL: AmyL.Lesik@Wisconsin.gov

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES & SIDE ROADS SHALL BE MAINTAINED DURING CONSTRUCTION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

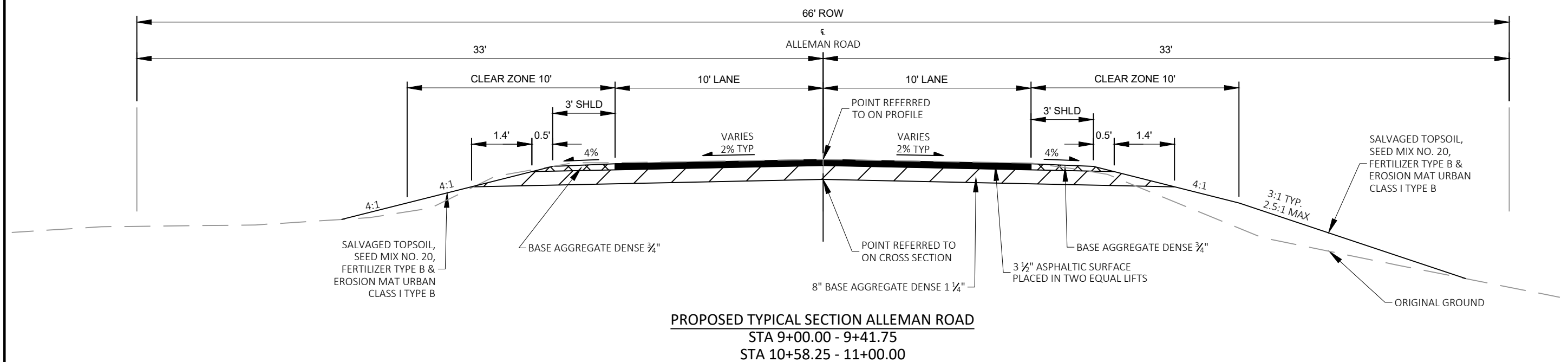
THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

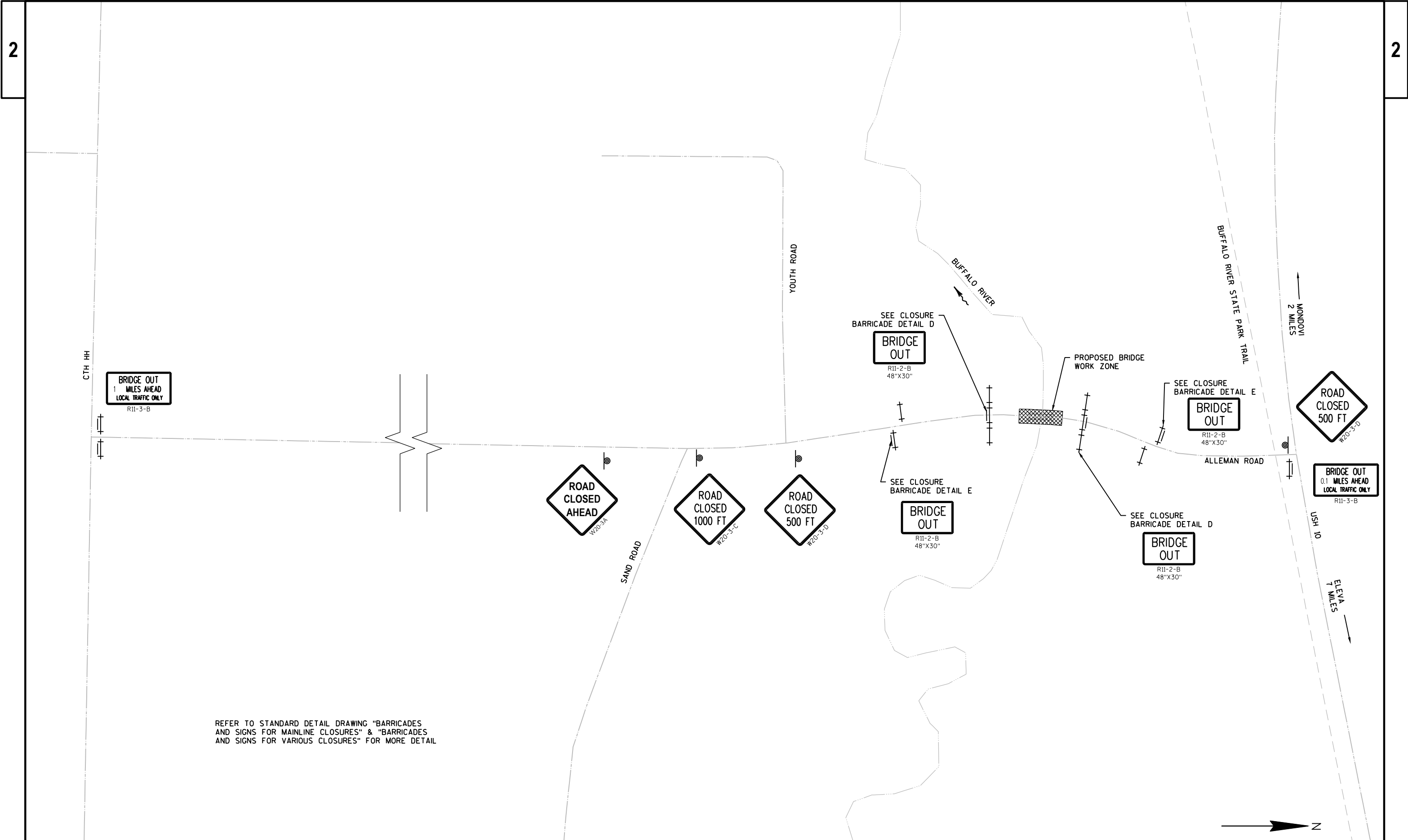
ALLEMAN ROAD WILL BE CLOSED DURING CONSTRUCTION AND NO DETOUR ROUTE WILL BE MARKED.

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP								
	A			B			C		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36
PAVEMENT:									
ASPHALT	.70 - .95								
CONCRETE	.80 - .95								
BRICK	.70 - .80								
DRIVES, WALKS	.75 - .85								
ROOFS	.75 - .95								
GRAVEL ROADS, SHOULDERS	.40 - .60								

TOTAL PROJECT AREA = 0.30 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.13 ACRES





REFER TO STANDARD DETAIL DRAWING "BARRICADES  
AND SIGNS FOR MAINLINE CLOSURES" & "BARRICADES  
AND SIGNS FOR VARIOUS CLOSURES" FOR MORE DETAIL

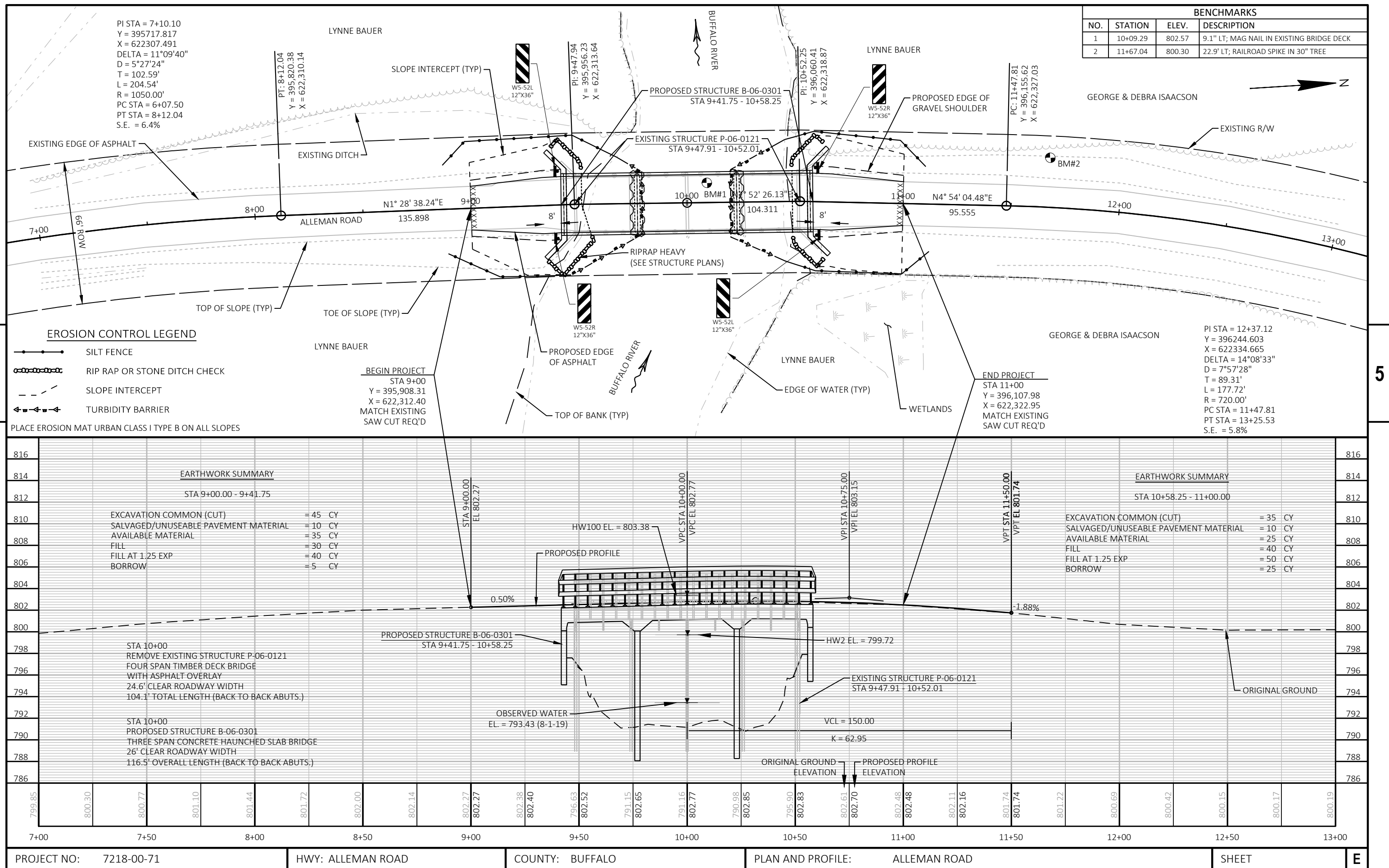
Estimate Of Quantities

7218-00-71					
Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0004	205.0100	Excavation Common	CY	80.000	80.000
0006	206.1000	Excavation for Structures Bridges (structure) 01. B-6-301	LS	1.000	1.000
0008	206.5000	Cofferdams (structure) 01. B-6-301	LS	1.000	1.000
0010	208.0100	Borrow	CY	30.000	30.000
0012	210.1500	Backfill Structure Type A	TON	240.000	240.000
0014	213.0100	Finishing Roadway (project) 01. 7218-00-71	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	20.000	20.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	140.000	140.000
0020	455.0605	Tack Coat	GAL	20.000	20.000
0022	465.0105	Asphaltic Surface	TON	50.000	50.000
0024	502.0100	Concrete Masonry Bridges	CY	306.000	306.000
0026	502.3200	Protective Surface Treatment	SY	465.000	465.000
0028	502.9000.S	Underwater Substructure Inspection (Structure) 01. B-6-301	EACH	2.000	2.000
0030	505.0400	Bar Steel Reinforcement HS Structures	LB	7,130.000	7,130.000
0032	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	42,230.000	42,230.000
0034	513.4061	Railing Tubular Type M	LF	238.000	238.000
0036	516.0500	Rubberized Membrane Waterproofing	SY	22.000	22.000
0038	550.2104	Piling CIP Concrete 10 3/4 X 0.25-Inch	LF	1,680.000	1,680.000
0040	606.0300	Riprap Heavy	CY	75.000	75.000
0042	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0044	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7218-00-71	EACH	1.000	1.000
0046	619.1000	Mobilization	EACH	1.000	1.000
0048	625.0500	Salvaged Topsoil	SY	285.000	285.000
0050	628.1504	Silt Fence	LF	350.000	350.000
0052	628.1520	Silt Fence Maintenance	LF	350.000	350.000
0054	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0056	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0058	628.2008	Erosion Mat Urban Class I Type B	SY	285.000	285.000
0060	628.6005	Turbidity Barriers	SY	180.000	180.000
0062	629.0210	Fertilizer Type B	CWT	0.200	0.200
0064	630.0120	Seeding Mixture No. 20	LB	10.000	10.000
0066	630.0500	Seed Water	MGAL	10.000	10.000
0068	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0070	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0072	638.2602	Removing Signs Type II	EACH	4.000	4.000
0074	638.3000	Removing Small Sign Supports	EACH	4.000	4.000

Estimate Of Quantities

7218-00-71					
Line	Item	Item Description	Unit	Total	Qty
0076	642.5001	Field Office Type B	EACH	1.000	1.000
0078	643.0420	Traffic Control Barricades Type III	DAY	1,235.000	1,235.000
0080	643.0705	Traffic Control Warning Lights Type A	DAY	2,090.000	2,090.000
0082	643.0900	Traffic Control Signs	DAY	1,045.000	1,045.000
0084	643.5000	Traffic Control	EACH	1.000	1.000
0086	645.0111	Geotextile Type DF Schedule A	SY	60.000	60.000
0088	645.0120	Geotextile Type HR	SY	110.000	110.000
0090	650.4500	Construction Staking Subgrade	LF	84.000	84.000
0092	650.5000	Construction Staking Base	LF	84.000	84.000
0094	650.6500	Construction Staking Structure Layout (structure) 01. B-6-301	LS	1.000	1.000
0096	650.9910	Construction Staking Supplemental Control (project) 01. 7218-00-71	LS	1.000	1.000
0098	650.9920	Construction Staking Slope Stakes	LF	84.000	84.000
0100	690.0150	Sawing Asphalt	LF	40.000	40.000
0102	715.0502	Incentive Strength Concrete Structures	DOL	3,060.000	3,060.000
0104	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0106	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0108	SPV.0090	Special 01. Flashing Stainless Steel	LF	223.000	223.000

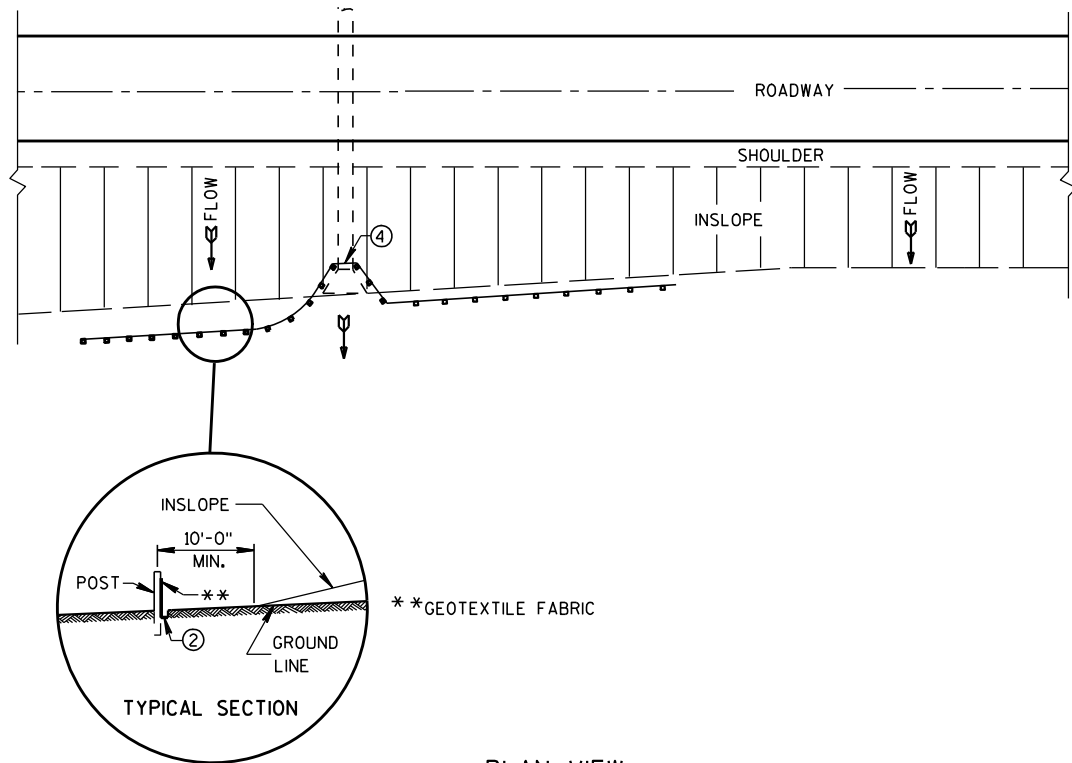
				EXCAVATION COMMON	SALVAGED/ UNUSEABLE PAVEMENT MATERIAL	AVAILABLE MATERIAL	UNEXPANDED FILL	EXPANDED FILL (FACTOR = 1.25)	MASS ORDINATE +/-	BORROW
				205.0100						208.0100
CATEGORY	STATION	TO	STATION	SIDE	CY	CY	CY	CY	CY	CY
0010	9+00	-	9+42	LT/RT	45	10	35	30	40	5
0010	10+58	-	11+00	LT/RT	35	10	25	40	50	25
TOTAL 0010					80	20	60	70	90	30



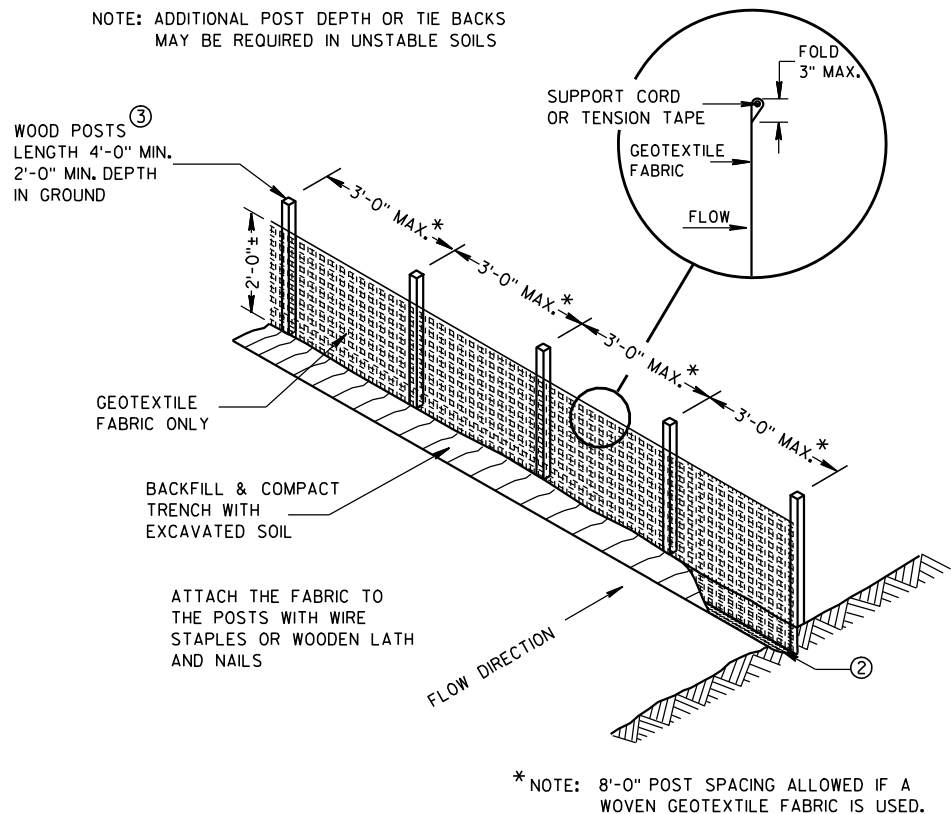


Standard Detail Drawing List

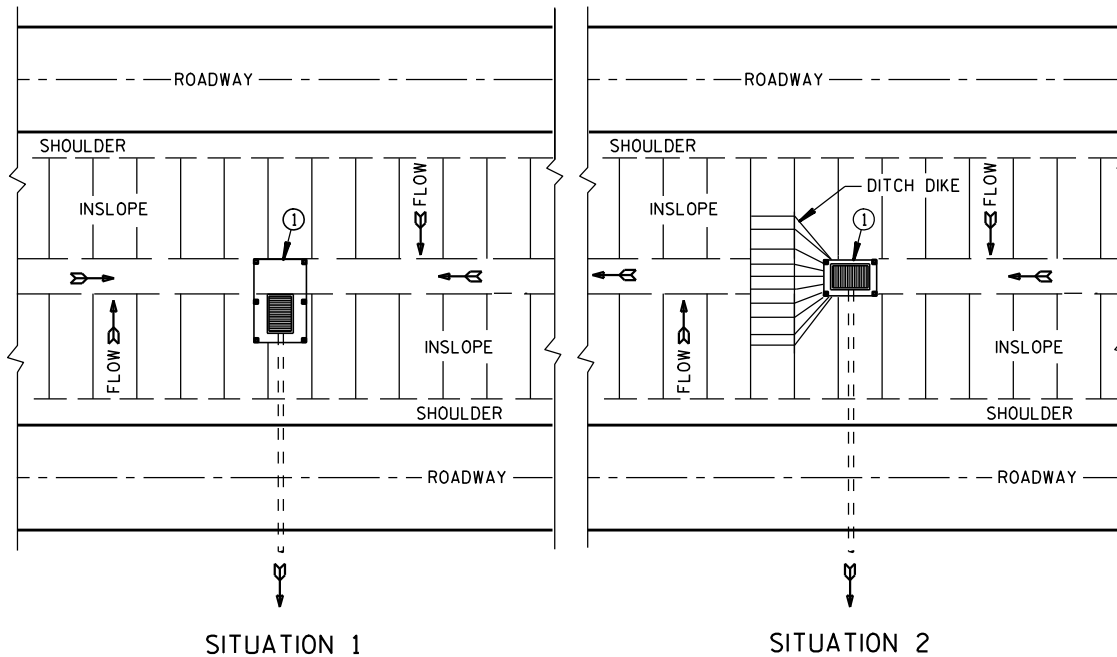
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



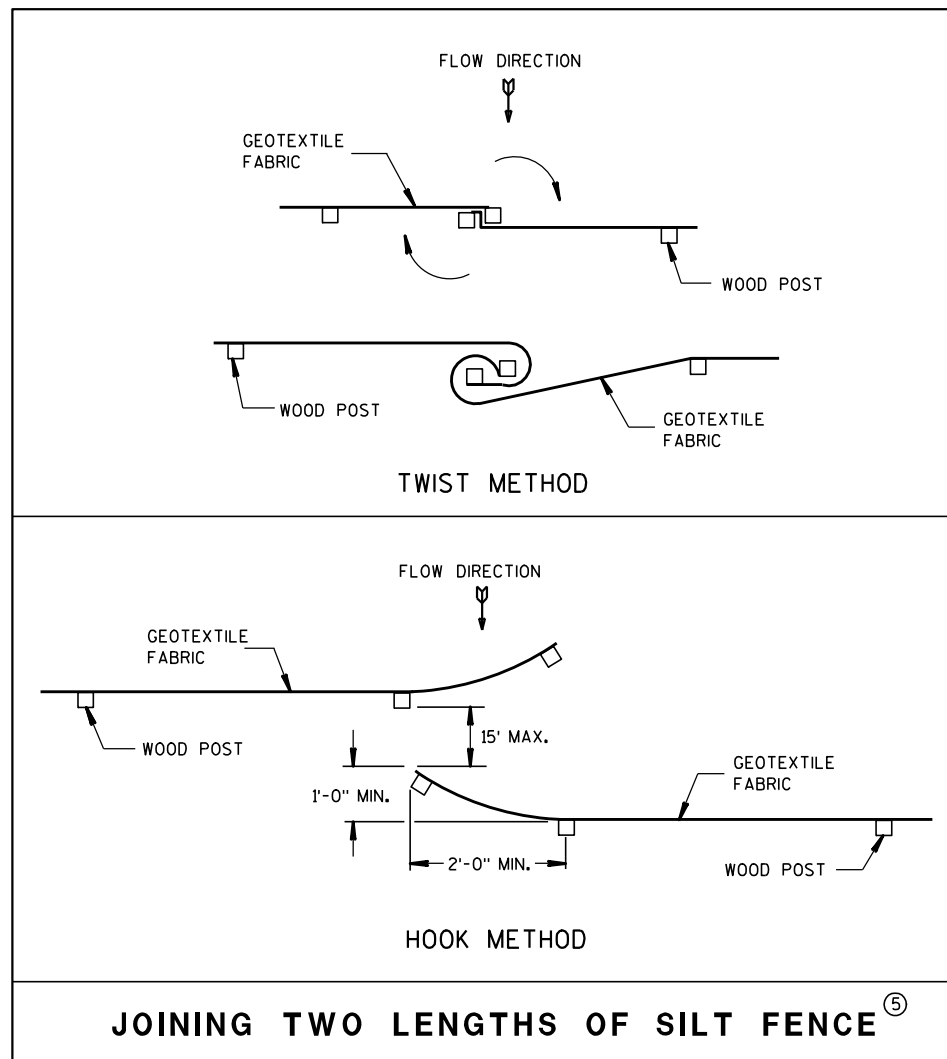
PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

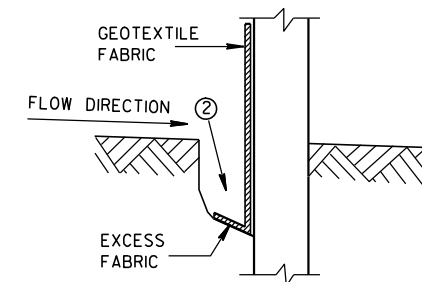


JOINING TWO LENGTHS OF SILT FENCE<sup>⑤</sup>

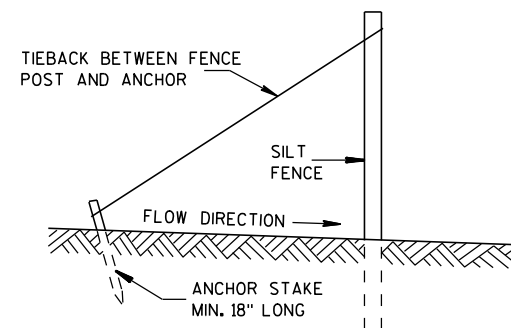
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

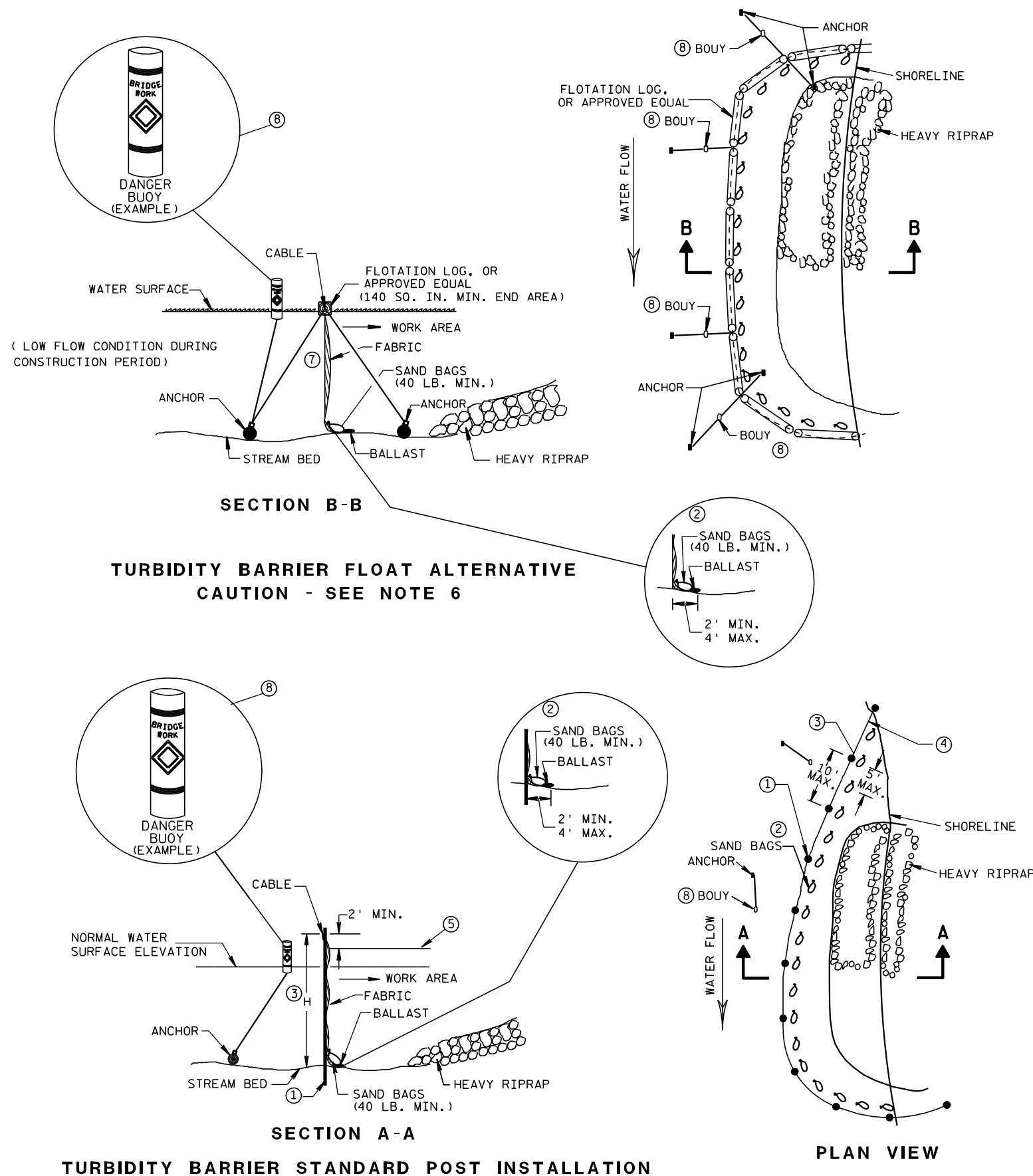


TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

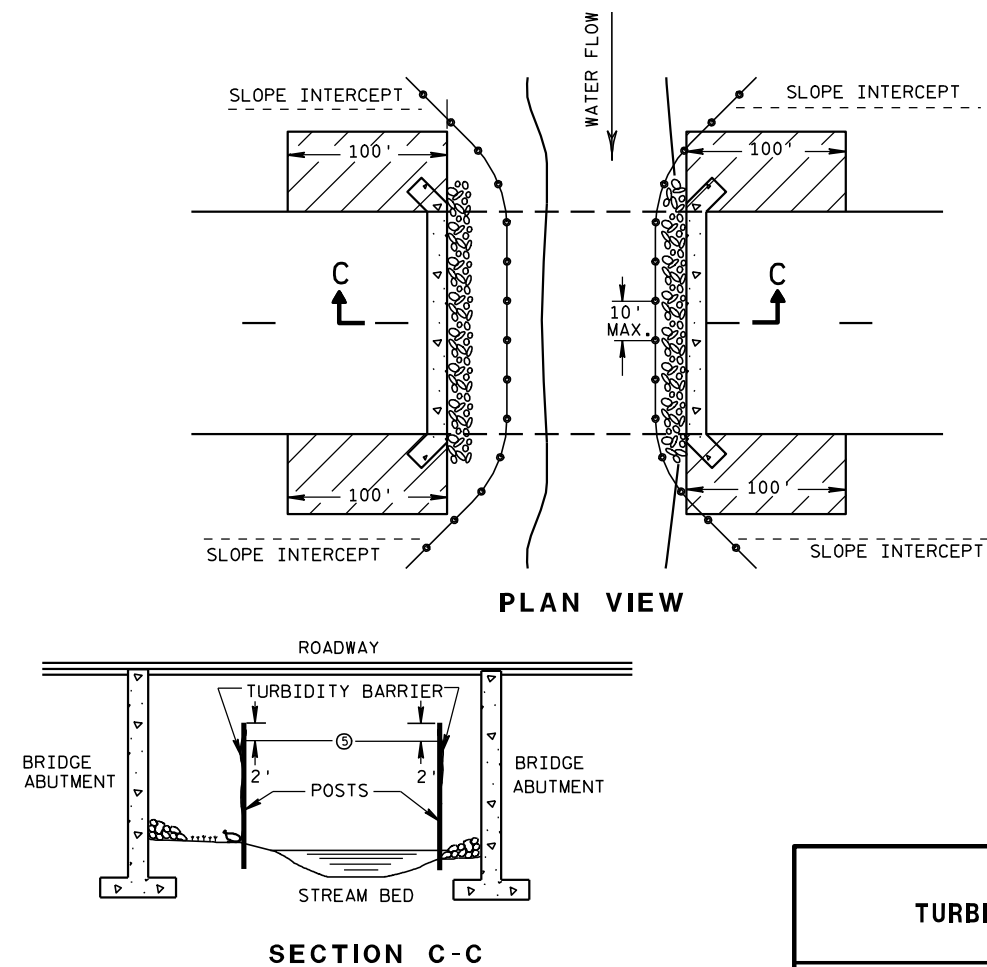


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

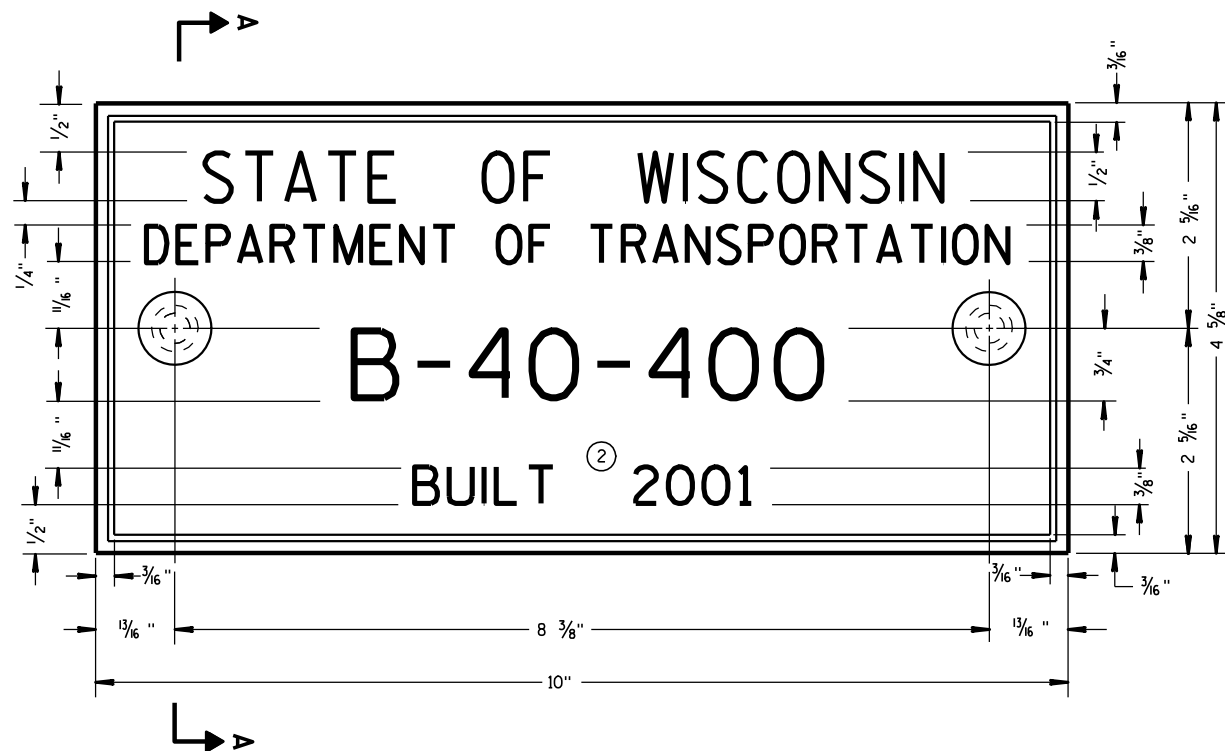
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

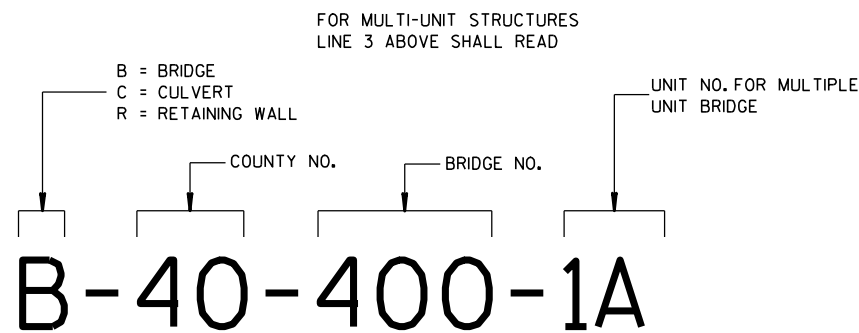
6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



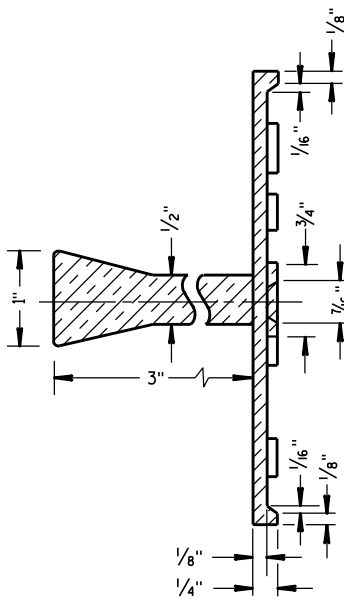
NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES

GENERAL NOTES

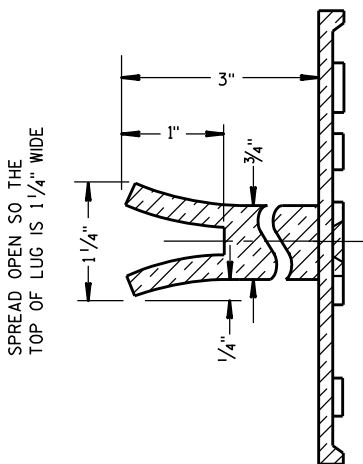
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

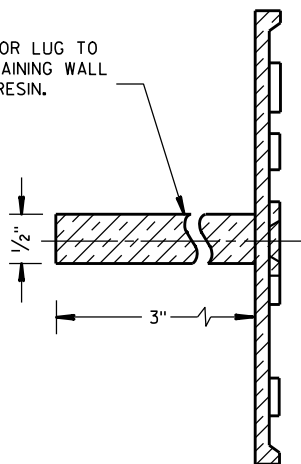


SECTION A-A



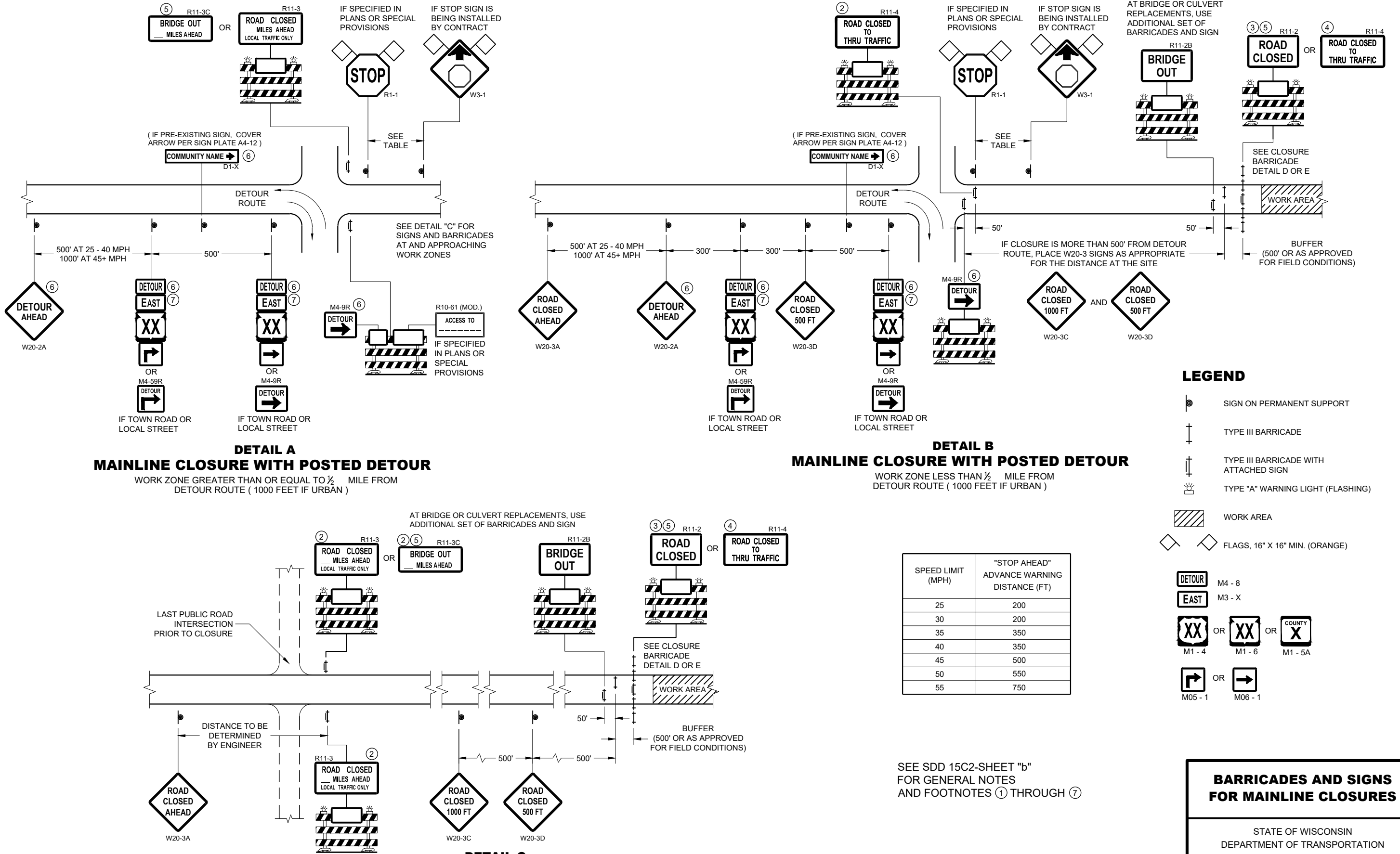
ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 3/26/10 DATE	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	

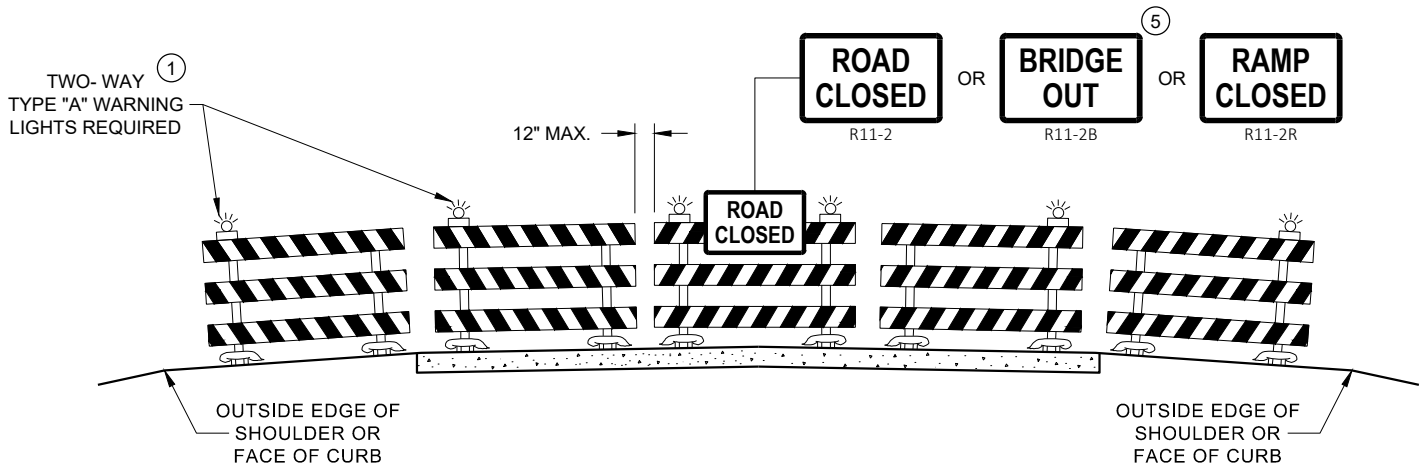


**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

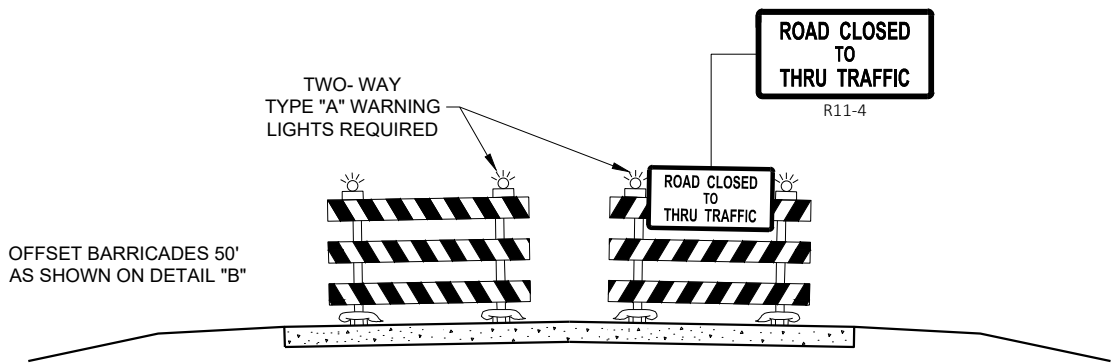
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

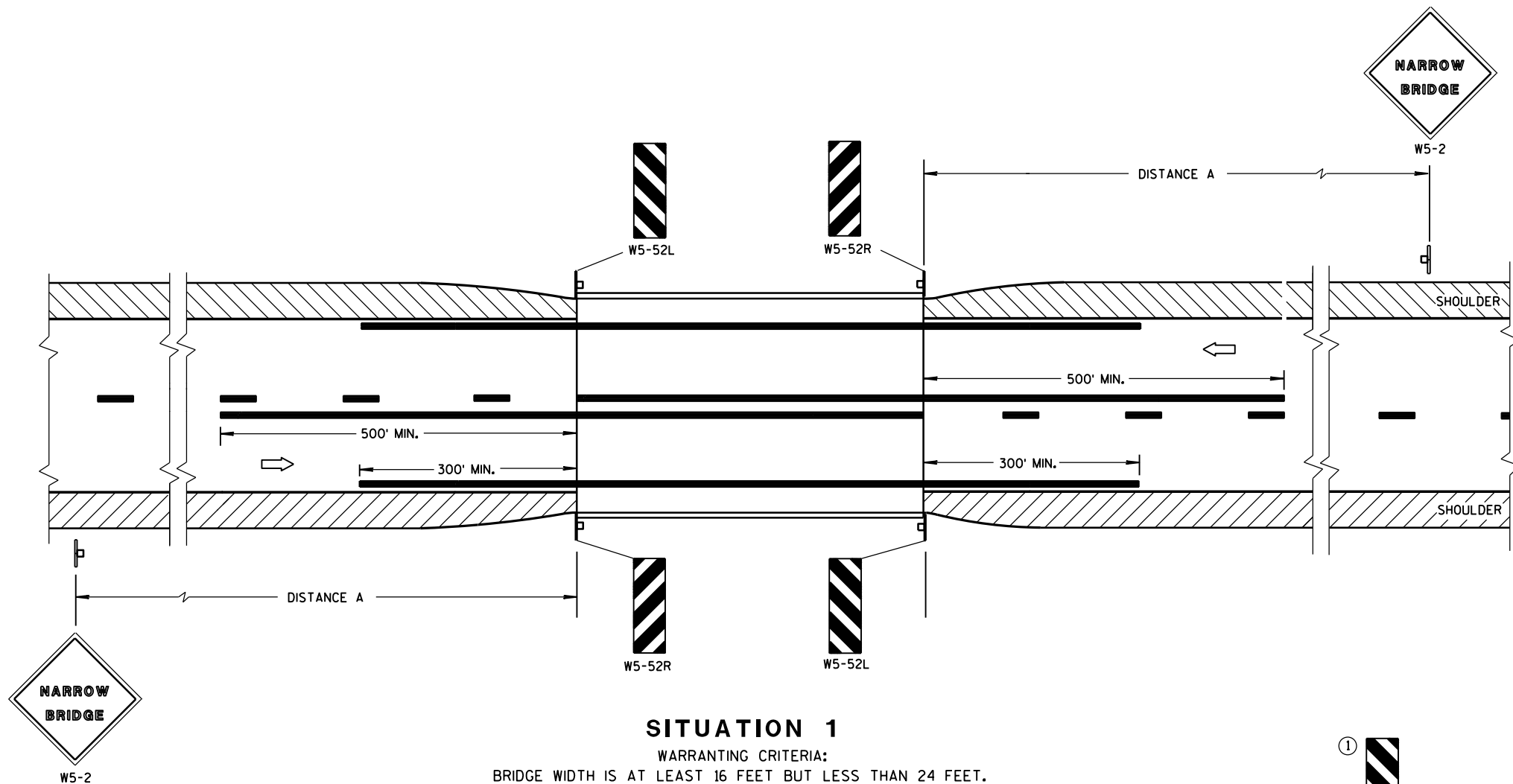
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS**  
**FOR**  
**VARIOUS CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

## GENERAL NOTES

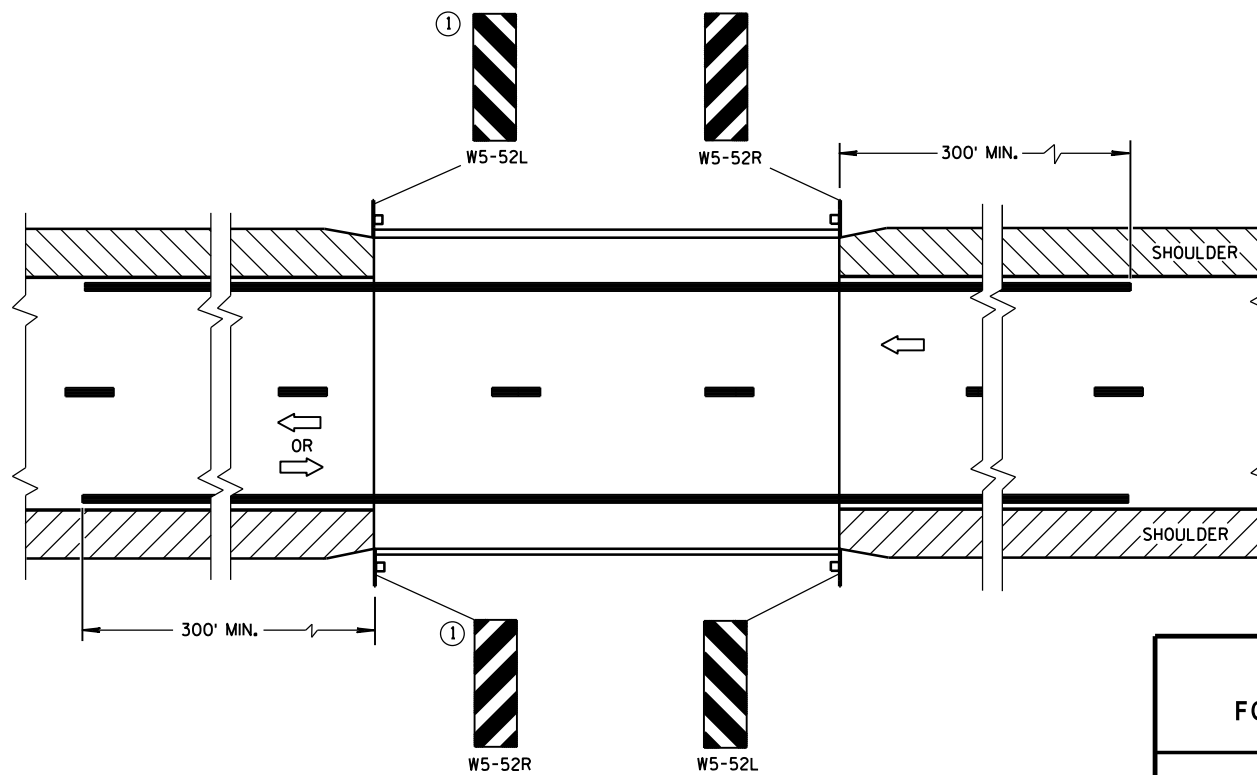
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



## SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

## SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA



Diagram of a vertical traffic sign with the following specifications:

- Top width: 8"-12"
- Top mounting: 2" diameter hole, 2" offset from top edge.
- Sign face: 24" MIN. height, 45° diagonal stripes.
- Colors: WHITE (1) and ORANGE (1).
- Overall height: 36" MIN.
- Mounting: 2" diameter hole, 2" offset from top edge.

## VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO  
THE TRAFFIC SIDE FOR CHANNELIZATION.



FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

## GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

<b>CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>June 2017</u> DATE	<u>/S/ Andrew Heidtke</u> WORK ZONE ENGINEER



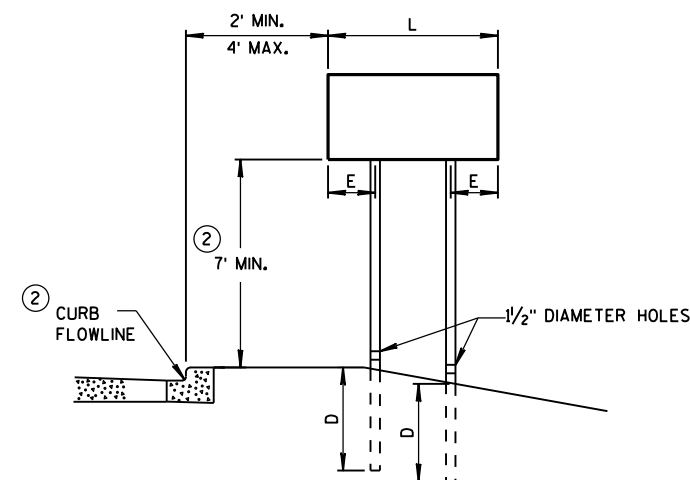
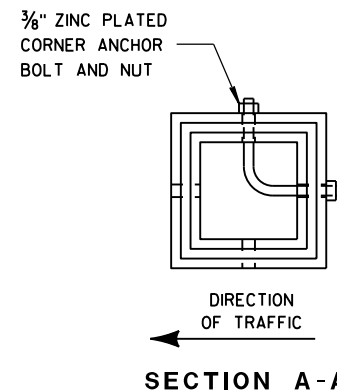


DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

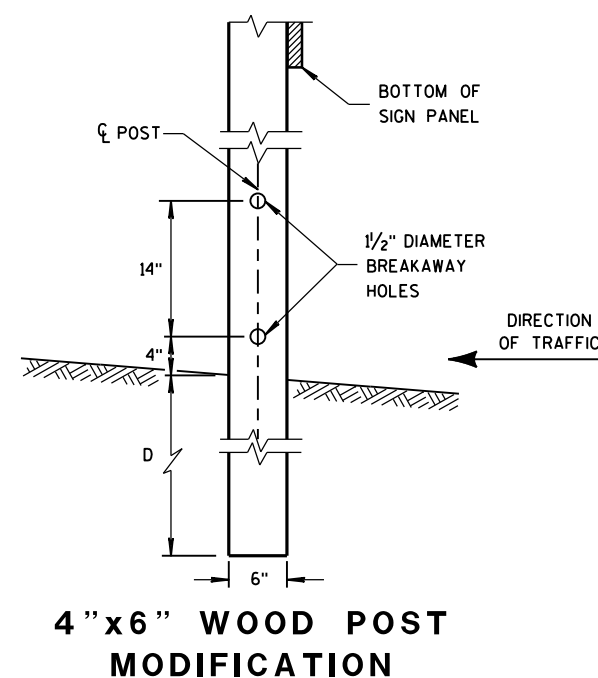
SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



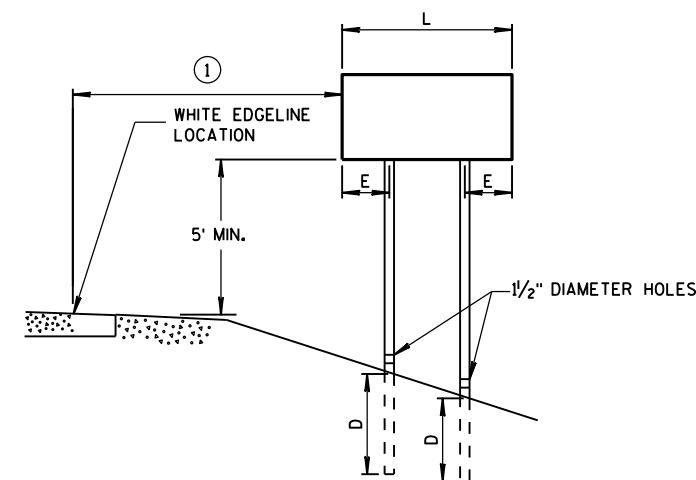
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

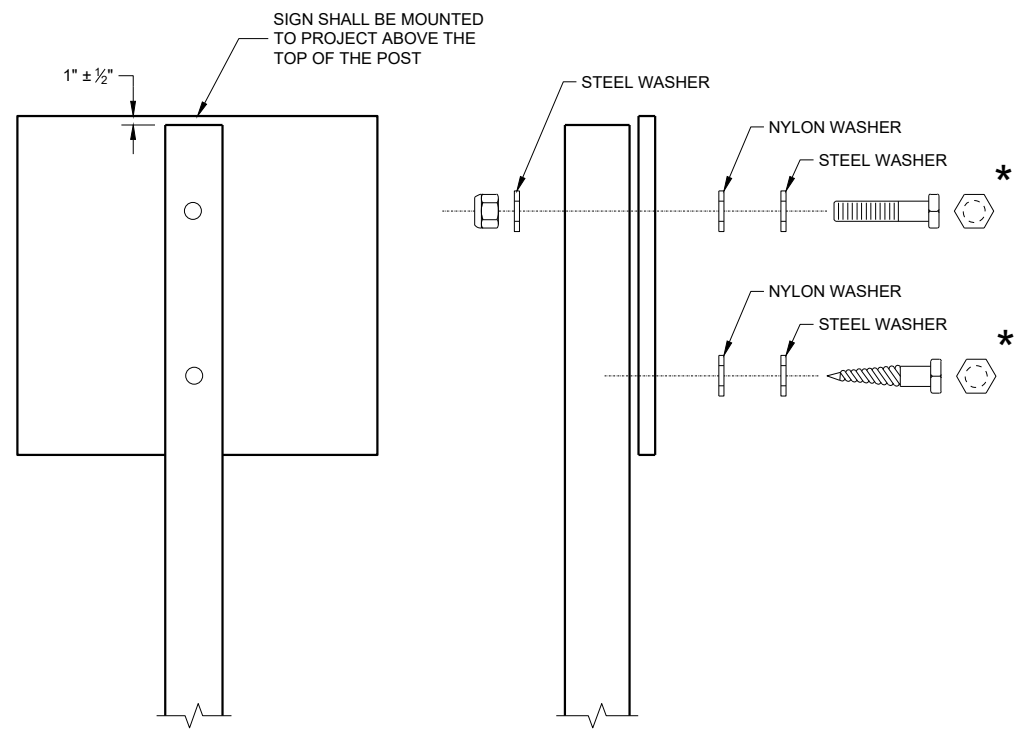
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")  
LAG SCREWS - ¾" x 3"  
MACHINE BOLTS - ⅝" x 6 ½" OR 7" LENGTH W/NUTS

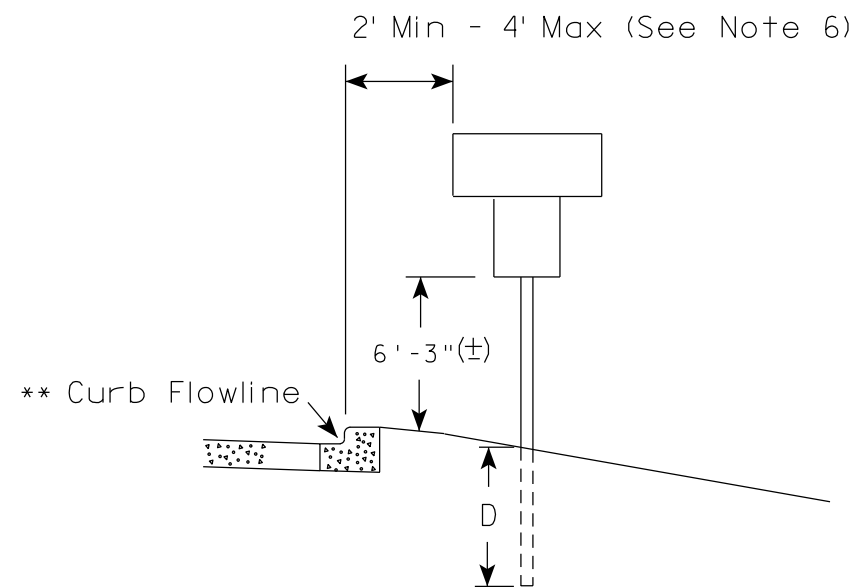
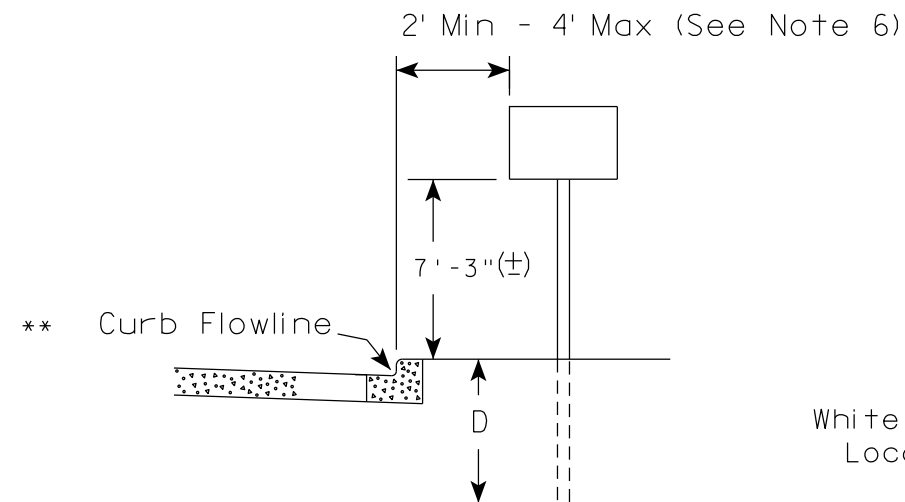
SQUARE STEEL POST (2" x 2")  
MACHINE BOLTS - ¾" x 3 ¼" LENGTH W/NUTS  
RIVETS - ⅝" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM  
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,  
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -  
1 ¼" O.D. x ⅜" I.D. x ⅛" STEEL  
1 ¼" O.D. x ⅜" I.D. x 0.080 NYLON

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

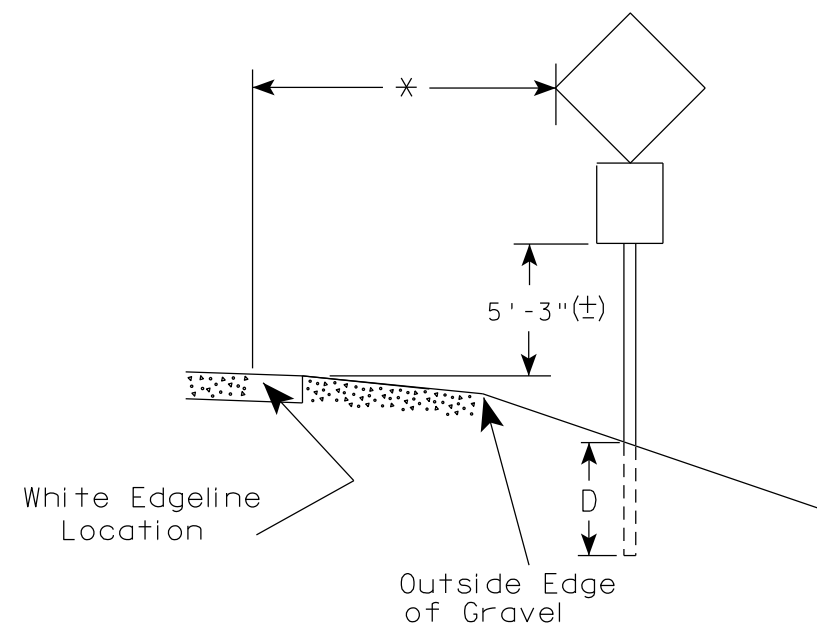
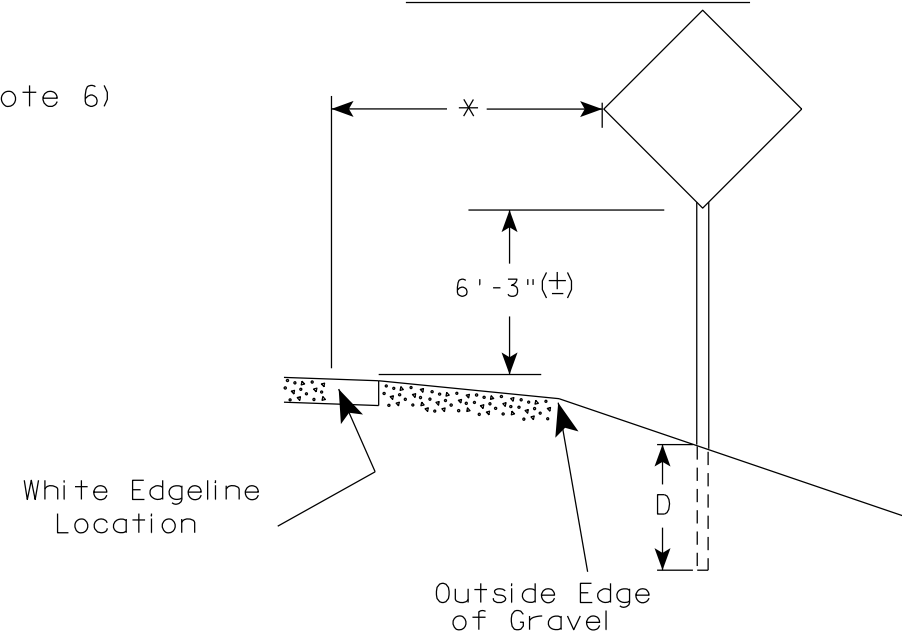
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

## URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

## RURAL AREA (See Note 2)



✱ 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

### POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

### GENERAL NOTES

- Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
- If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
- For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
- Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- The (±) tolerance for mounting height is 3 inches.
- Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/13/2020

PLATE NO. A4-3.22

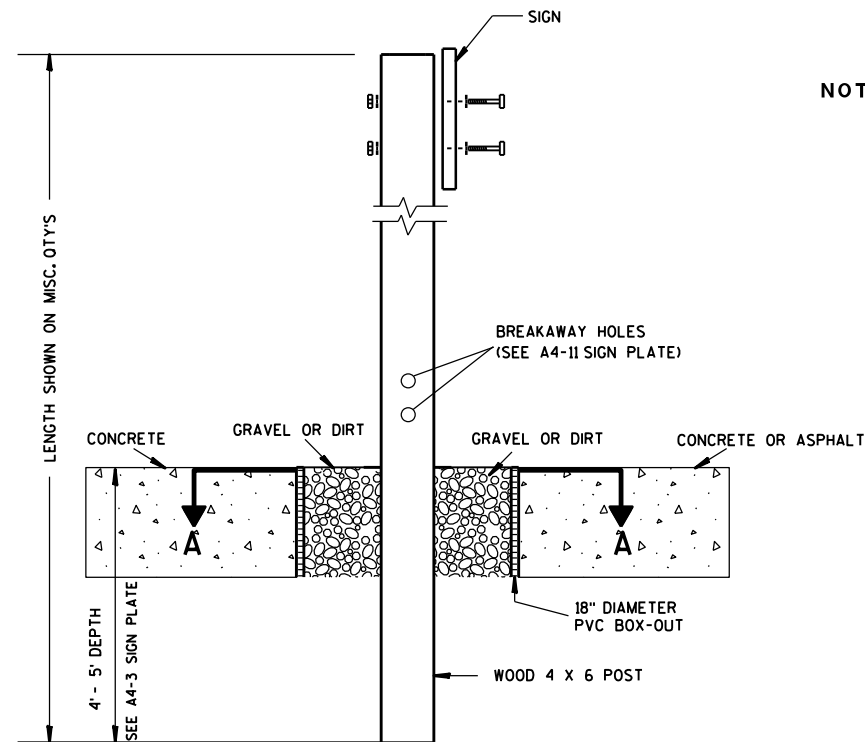
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

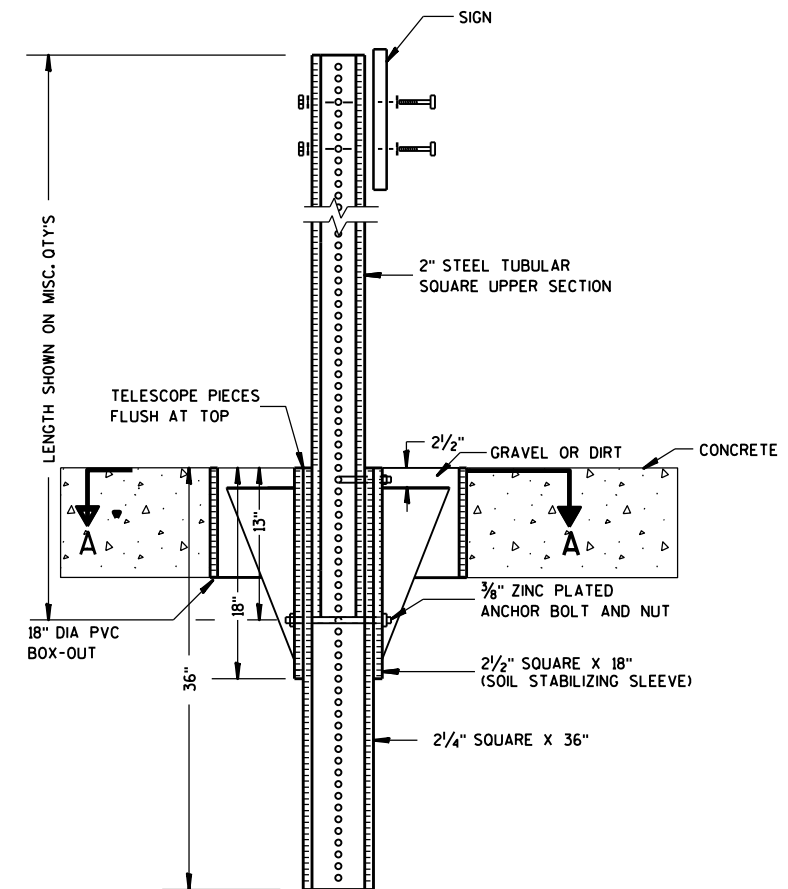
E



### ELEVATION VIEW

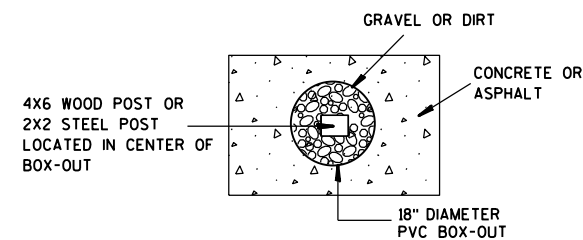
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



### ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



### PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST  
BOX-OUTS  
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

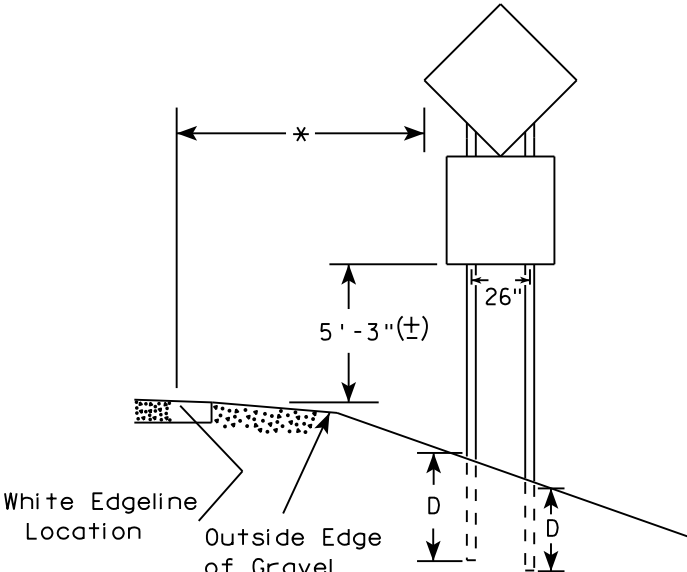
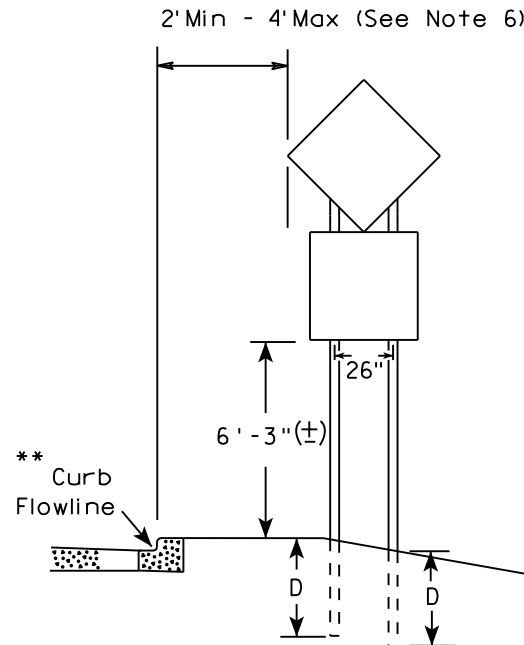
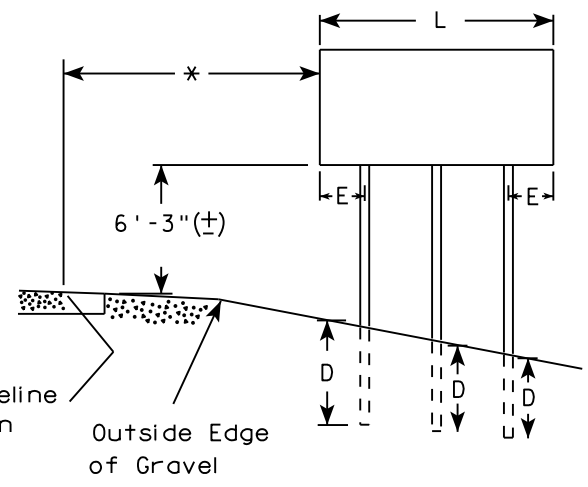
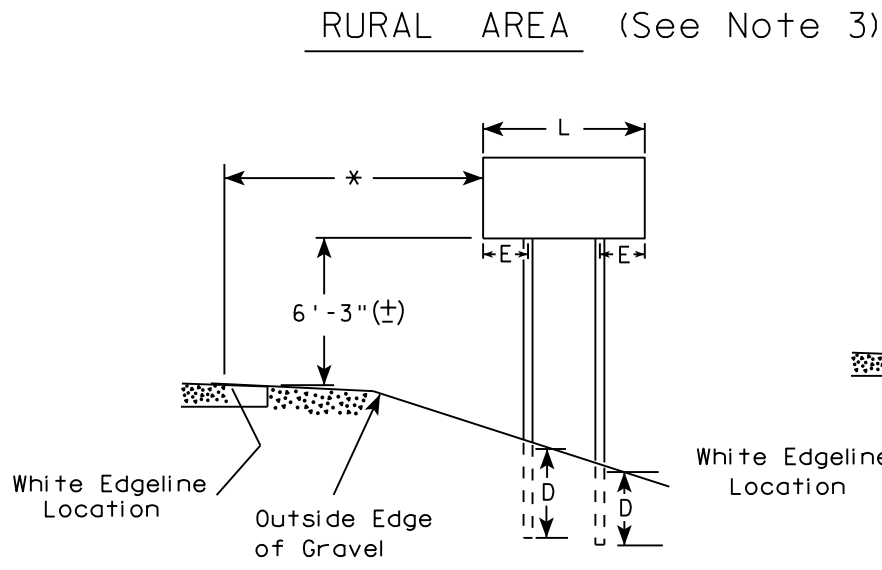
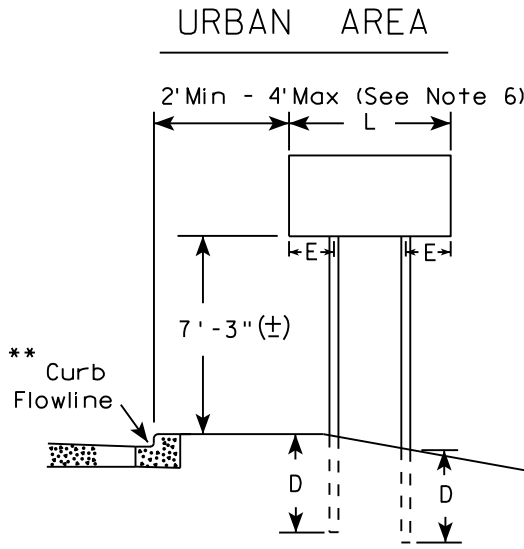
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
  2. See tables below for required number of posts.
  3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
  4. The (±) tolerance for mounting height is 3 inches.
  5. J-Assemblies are considered to be one sign for mounting height.
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
  8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (±).

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

\*\*\*

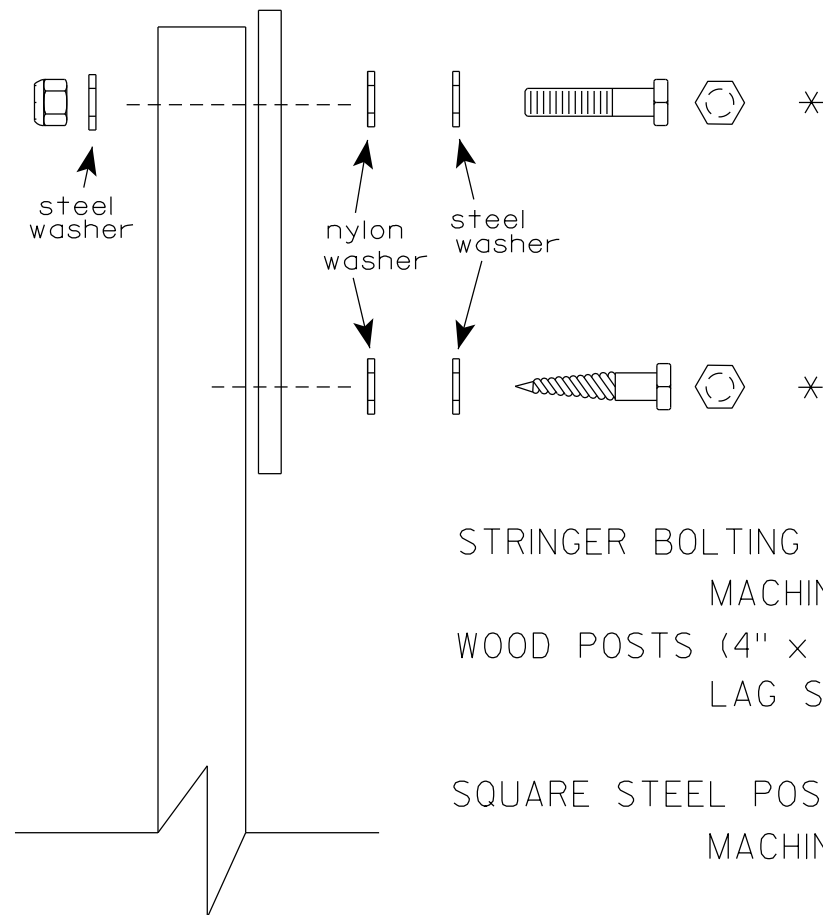
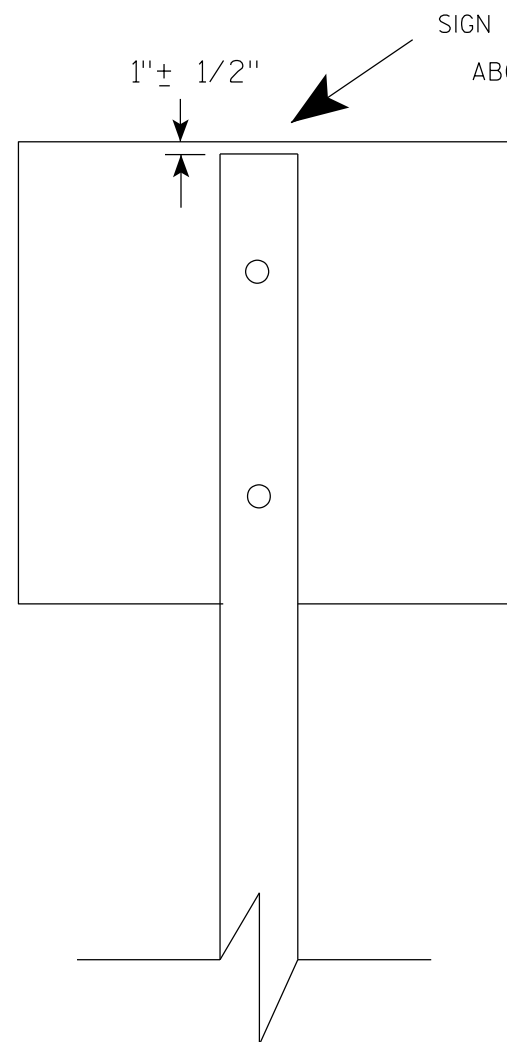
SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 8/21/17	PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

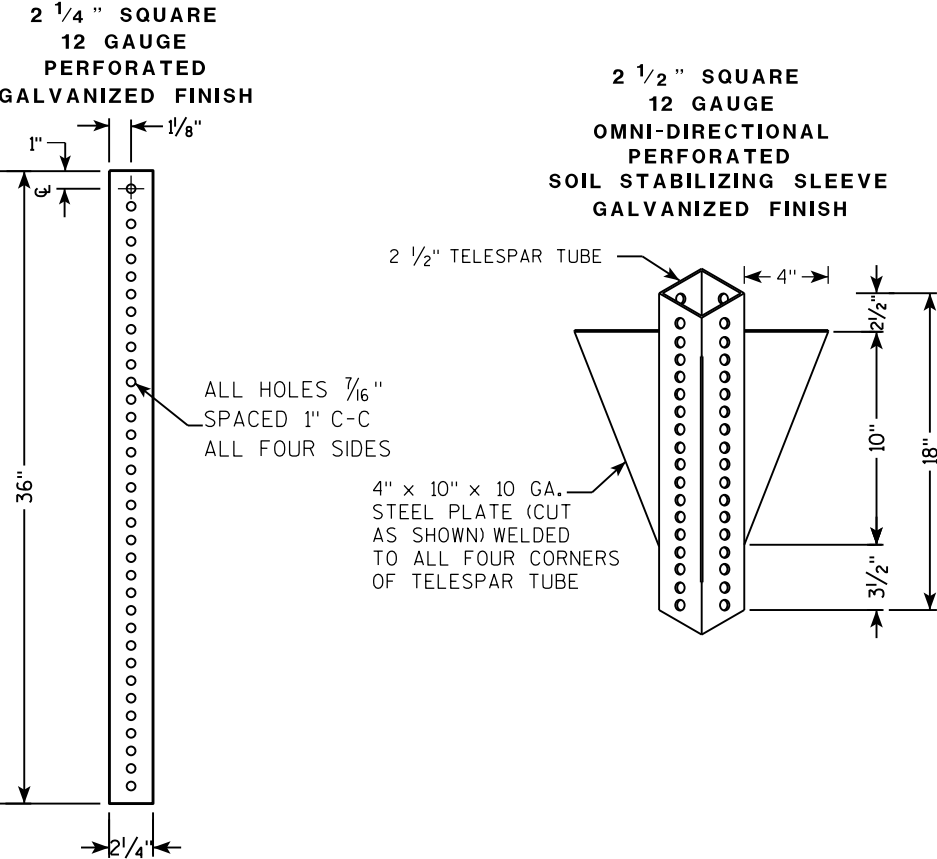
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

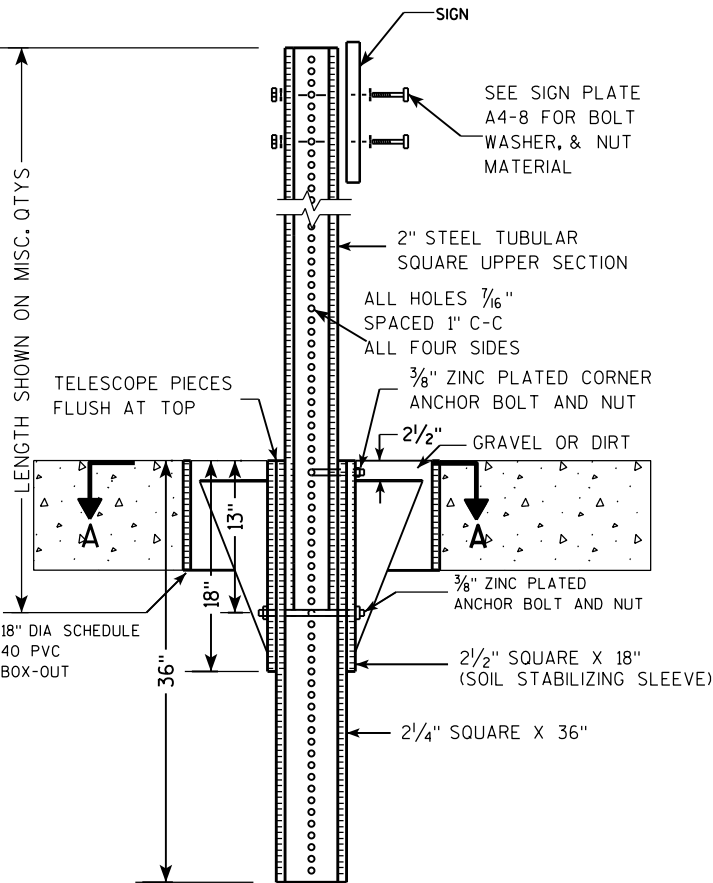
\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

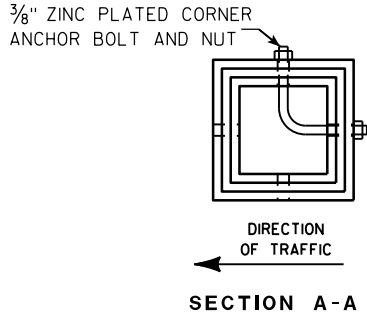
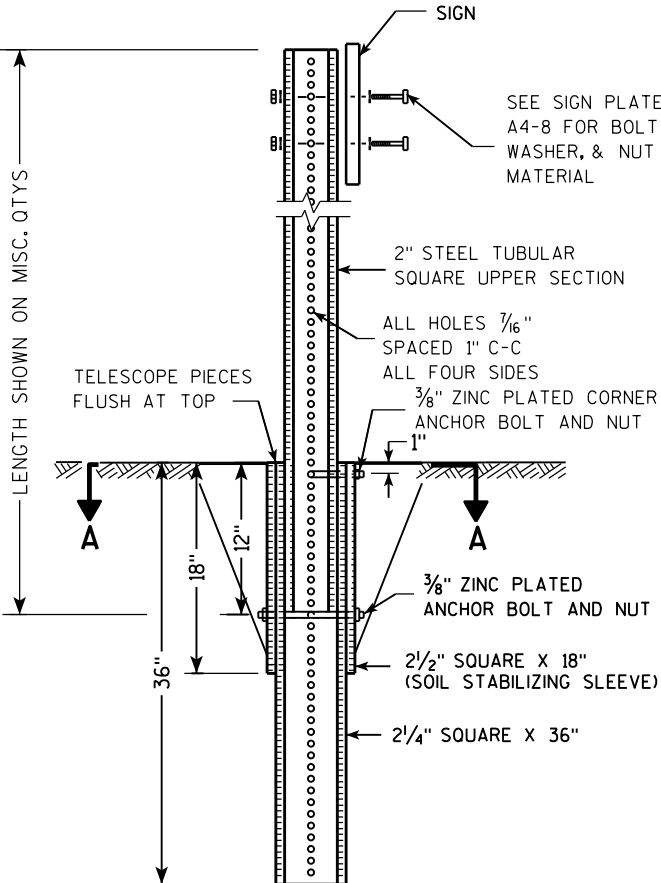
TELESCOPIC TUBING ANCHORS  
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST  
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST  
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

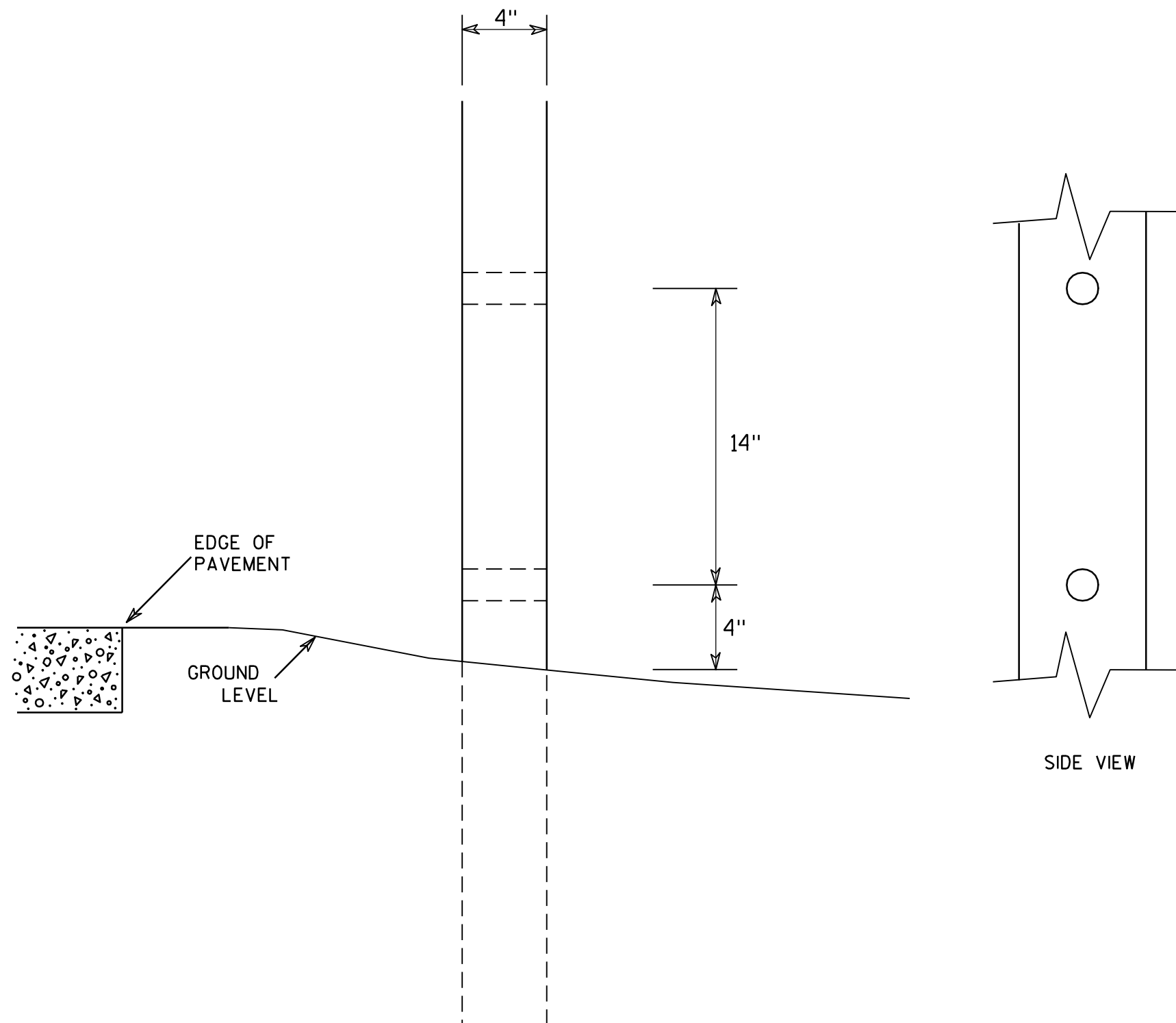
TUBULAR STEEL  
SIGN POST  
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

### 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

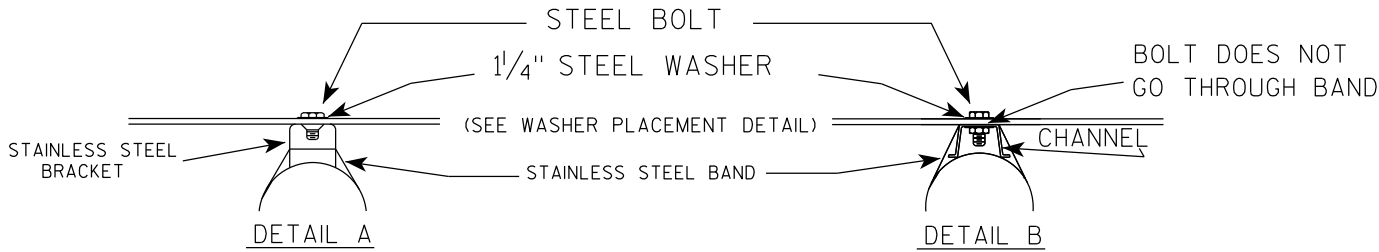
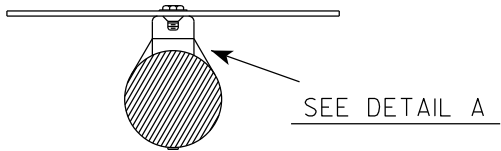
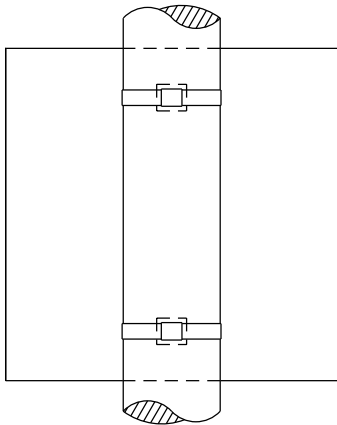
SHEET NO:

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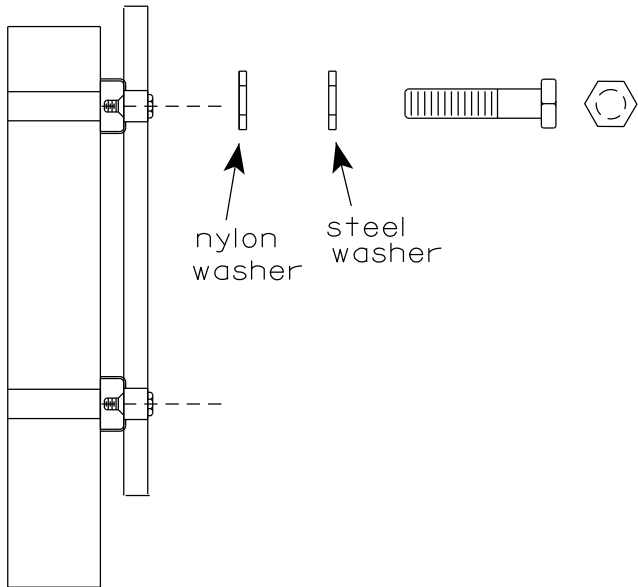


BANDING

SINGLE SIGN



WASHER PLACEMENT

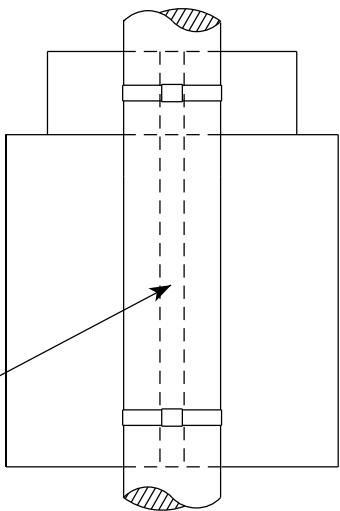


WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

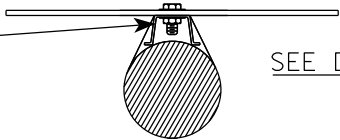
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET

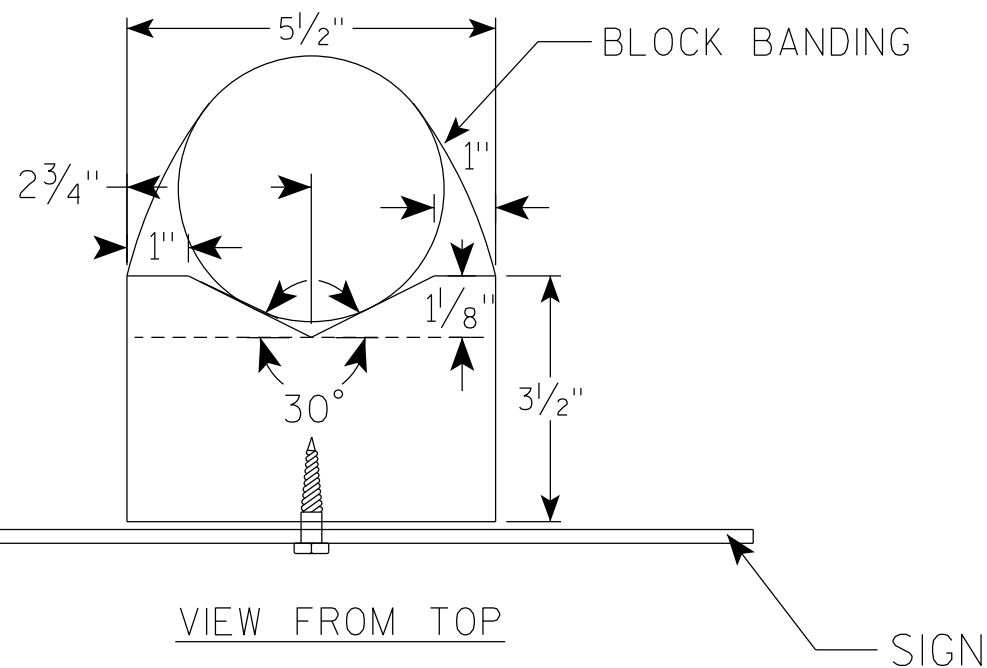
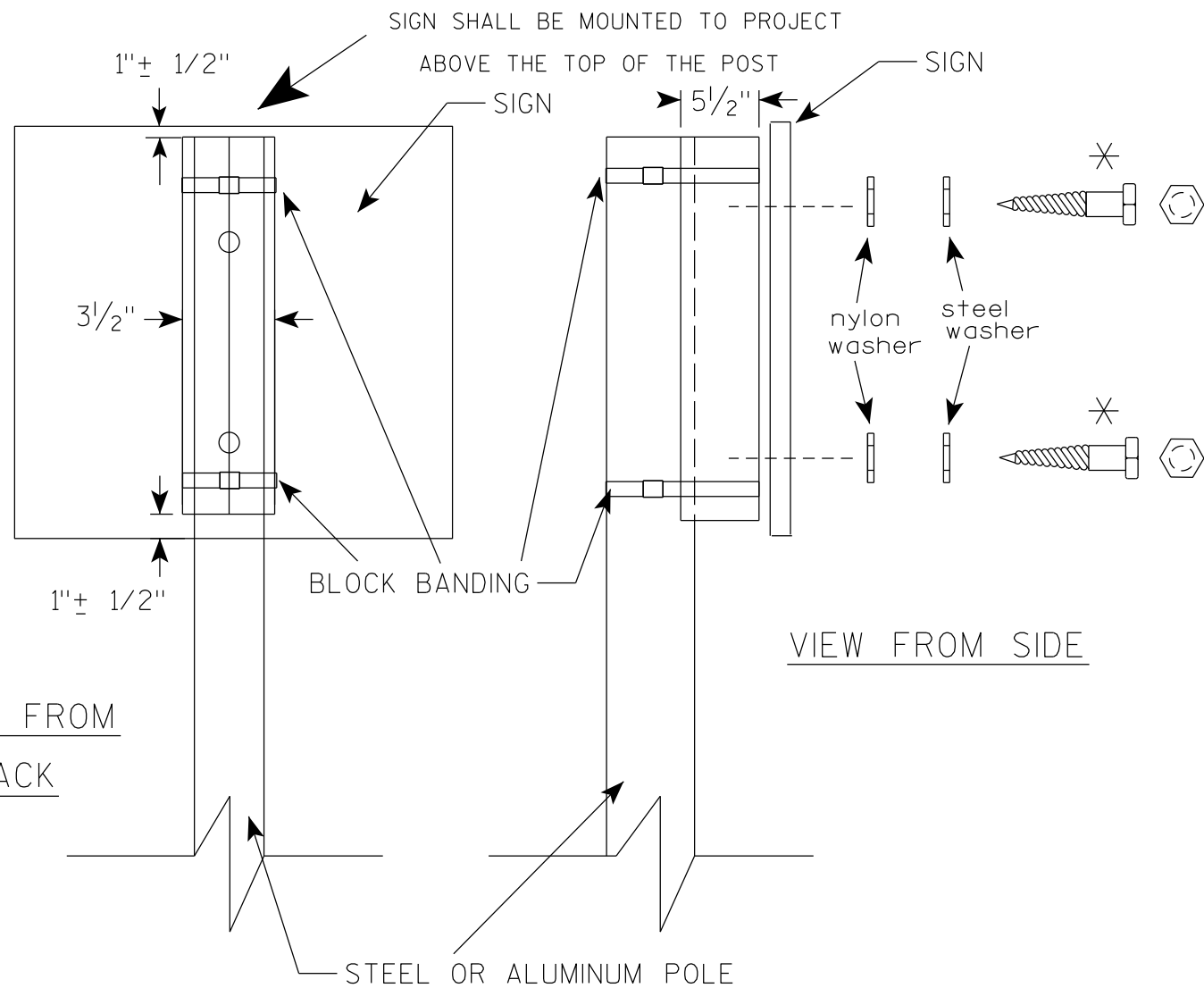


STANDARD SIGN  
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 6/10/19 PLATE NO. A5-9.4

VIEW FROM  
BACK



## GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL,  $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE  $1\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE  $1\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE  $\frac{3}{8}$ " X  $2\frac{1}{2}$ "

BLOCK BANDING DETAIL  
( V-BLOCK OPTION )

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-10.2

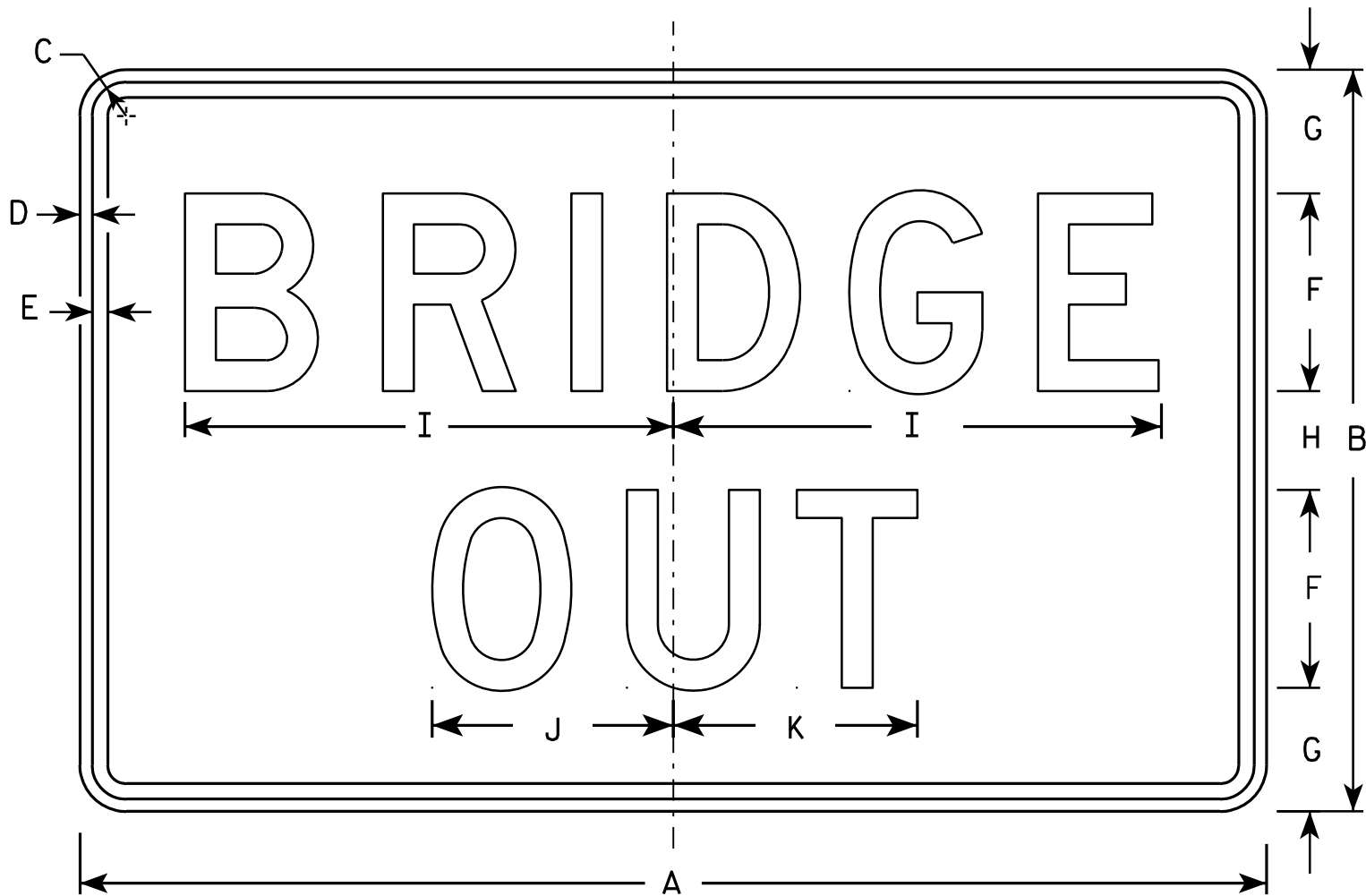
PROJECT NO:

SHEET NO:

E

NOTES

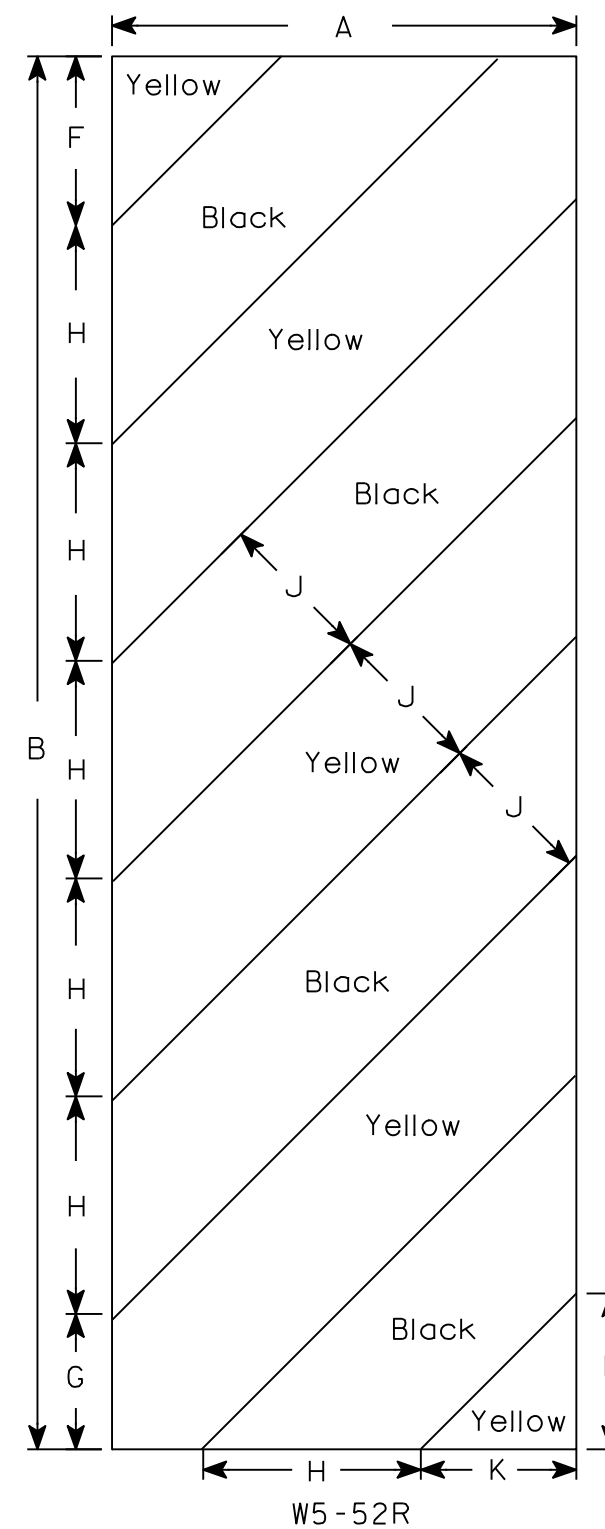
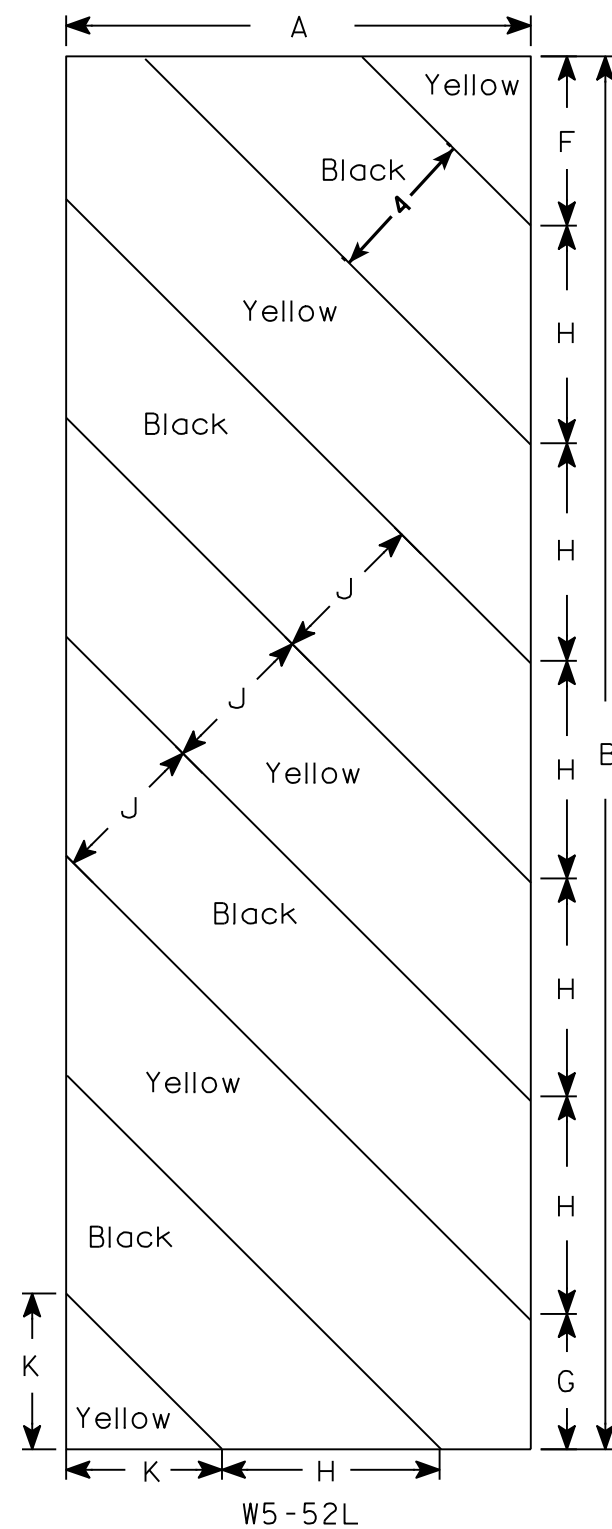
- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
  - Background - White
  - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0

STANDARD SIGN	
R11-2B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-2B.2



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
  - Background - Yellow
  - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch  
for State Traffic Engineer  
DATE 5/29/12 PLATE NO. W5-52.9

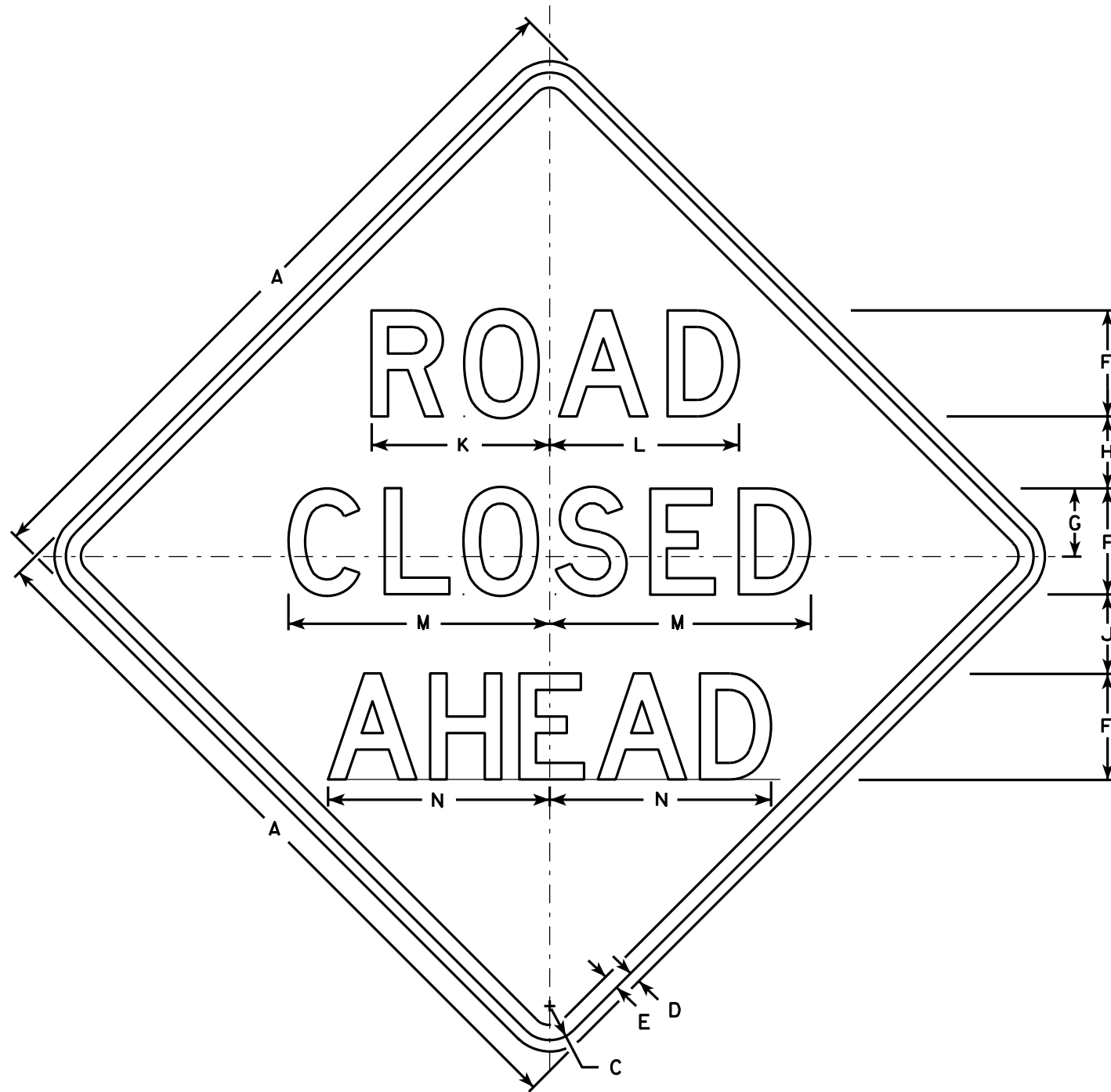
PROJECT NO:

HWY:

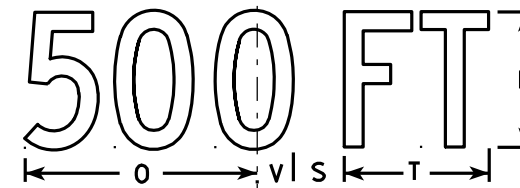
COUNTY:

SHEET NO:

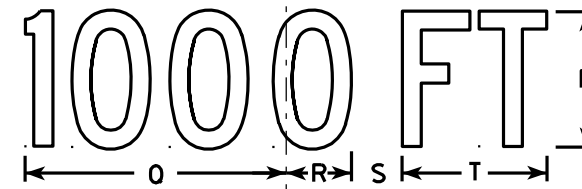
**E**



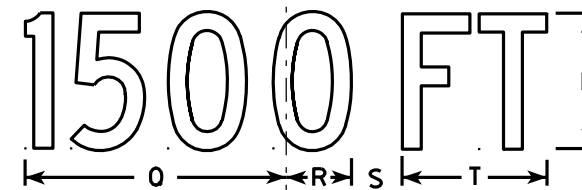
W20-3A



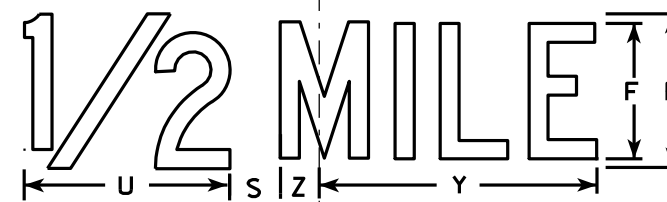
W20-3D



W20-3C



W20-3B



W20-3G



W20-3F

# NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.  
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN  
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

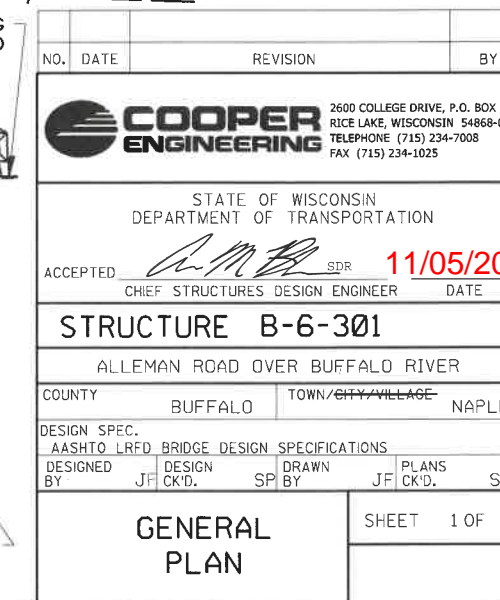
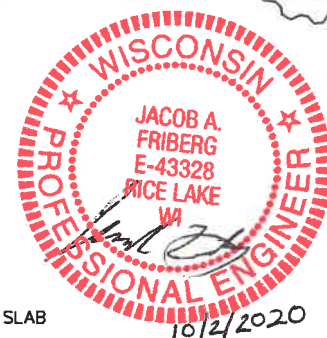
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



DESIGN DATA

LIVE LOADS:  
DESIGN LOADING = HL-93  
INVENTORY RATING FACTOR = 1.20  
OPERATING RATING FACTOR = 1.56  
MAX. STD. PERMIT VEHICLE LOAD = 215 KIPS

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE  
OF 20 POUNDS PER SQUARE FOOT

MATERIAL PROPERTIES:

CONCRETE MASONRY SLAB ----- F'C = 4,000 PSI  
BAR STEEL REINFORCEMENT (GRADE 60) ----- FY = 60,000 PSI  
CONCRETE MASONRY OTHER ----- F'C = 3,500 PSI

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE 10 3/4" X 0.250-INCH  
DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 90 TONS\* (MIN) PER PILE AS  
DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

PIERS TO BE SUPPORTED ON PILING CIP CONCRETE 10 3/4" X 0.250-INCH  
DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS\* (MIN) PER PILE AS  
DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

ESTIMATED 65'-0" LONG FOR THE SOUTH ABUTMENT AND SOUTH PIER.  
ESTIMATED 55'-0" LONG FOR THE NORTH ABUTMENT AND NORTH PIER.

\* THE FACTOR AXIAL RESISTANCE OF THE PILES IN COMPRESSION USED FOR  
DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE  
FACTOR OF 0.5 USING THE MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA

A.D.T. (2015) = 94  
A.D.T. (2035) = 103  
R.D.S. = 45 MPH

HYDRAULIC DATA

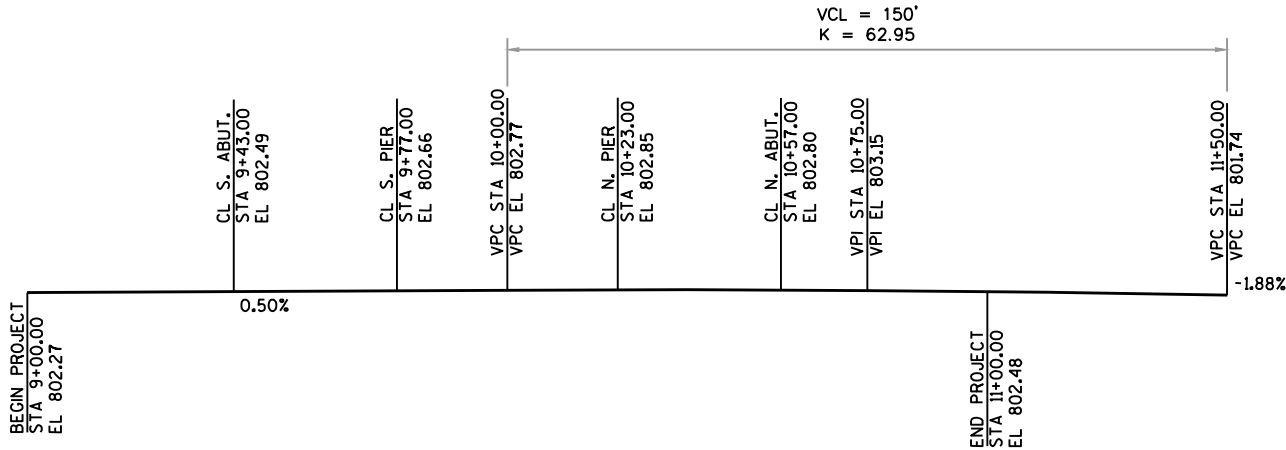
100 YEAR FREQUENCY  
Q100 = 9100 CFS  
Q100 (BRIDGE) = 690 CFS  
Q100 (ROADWAY) = 8410 CFS  
VEL. = 0.8 FPS  
HW100 ELEV. = 803.38  
WATERWAY AREA = 894 SF  
DRAINAGE AREA = 204 SQ.MI.  
SCOUR CODE = 5

2 YEAR FREQUENCY

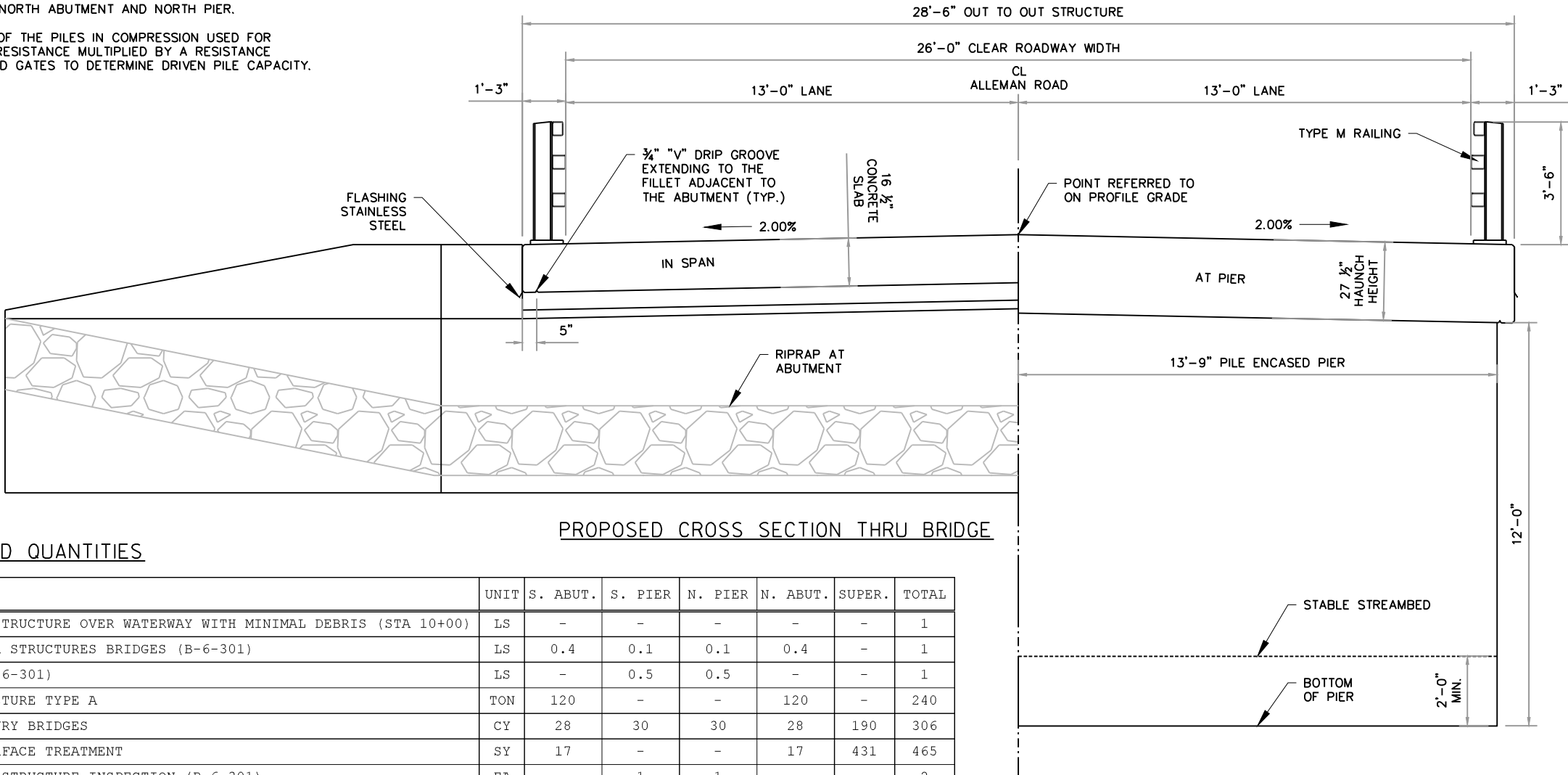
Q2 = 2300 CFS  
VEL. = 2.0 FPS  
HW2 ELEV. = 799.72

ROAD OVERTOPPING FREQUENCY

FREQUENCY = 5 YEARS  
Q5 = 4800 CFS  
HW5 ELEV. = 801.65



PROFILE GRADE LINE



PROPOSED CROSS SECTION THRU BRIDGE

TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	S. ABUT.	S. PIER	N. PIER	N. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STA 10+00)	LS	-	-	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES (B-6-301)	LS	0.4	0.1	0.1	0.4	-	1
206.5000	COFFERDAMS (B-6-301)	LS	-	0.5	0.5	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	120	-	-	120	-	240
502.0100	CONCRETE MASONRY BRIDGES	CY	28	30	30	28	190	306
502.3200	PROTECTIVE SURFACE TREATMENT	SY	17	-	-	17	431	465
502.9000.S	UNDERWATER SUBSTRUCTURE INSPECTION (B-6-301)	EA	-	1	1	-	-	2
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,100	1,465	1,465	2,100	-	7,130
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,610	55	55	1,610	38,900	42,230
513.4061	RAILING TUBULAR TYPE M	LF	-	-	-	-	238	238
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	11	-	-	11	-	22
550.2104	PILING CIP CONCRETE 10 3/4" X 0.25-INCH	LF	455	455	385	385	-	1680
606.0300	RIPRAP HEAVY	CY	40	-	-	35	-	75
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	-	-	75	-	150
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	30	-	-	30	-	60
645.0120	GEOTEXTILE TYPE HR	SY	60	-	-	50	-	110
SPV.0090.01	FLASHING STAINLESS STEEL	LF	-	-	-	-	223	223
NON-BID ITEM	4" X 3/4" PERFORMED JOINT FILLER	LF	28.5	57.5	57.5	28.5	-	172

STATE PROJECT NUMBER

7218-00-71

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE  
EMBEDDED 2" CLEAR UNLESS OTHERWISE  
SHOWN OR NOTED.

SLAB FALSEWORK SHALL BE SUPPORTED ON  
PILES OR THE SUBSTRUCTURE, UNLESS AN  
ALTERNATE METHOD IS APPROVED BY THE  
ENGINEER.

THE FIRST OR FIRST TWO DIGITS OF THE BAR  
MARK SIGNIFIES THE BAR SIZE.

THE SLOPE OF FILL IN FRONT OF THE  
ABUTMENTS SHALL BE COVERED WITH HEAVY  
RIPRAP AND GEOTEXTILE TYPE 'HR' TO THE  
EXTENT SHOWN ON SHEET 1 AND THE  
ABUTMENT DETAILS.

THE UPPER LIMITS OF "EXCAVATION FOR  
STRUCTURES BRIDGES B-6-301" SHALL BE  
THE EXISTING GROUNDLINE.

BACKFILL PAY LIMITS. BACKFILL BEYOND PAY  
LIMITS SHALL BE INCIDENTAL TO EXCAVATION  
FOR STRUCTURES. LIMITS OF EXCAVATION  
SHALL BE DETERMINED BY THE CONTRACTOR.

AT THE BACKFACE OF THE ABUTMENT ALL  
VOLUME WHICH CANNOT BE PLACED BEFORE  
ABUTMENT CONSTRUCTION AND IS NOT  
OCCUPIED BY THE NEW STRUCTURE SHALL BE  
BACKFILLED WITH STRUCTURAL BACKFILL.

EXCAVATION BELOW THE ABUTMENT AND  
ABUTMENT BEDDING MATERIALS REQUIRES  
ENGINEER APPROVAL. GEOTEXTILE SHALL BE  
SET AT THE BOTTOM OF EXCAVATION AND  
EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

AT PIERS, COFFERDAM REQUIRED. CONCRETE  
POURED UNDERWATER WILL BE ALLOWED AND  
SHALL BE DONE IN ACCORDANCE WITH  
STANDARD SPEC 502.3.5.3 CONCRETE POURED  
UNDERWATER SHALL NOT EXCEED 10.0 FEET IN  
DEPTH, UNLESS APPROVED OTHERWISE.

PROTECTIVE SURFACE TREATMENT SHALL BE  
APPLIED TO THE TOP SURFACE OF THE SLAB,  
THE EXTERIOR EDGE OF THE SLAB, AND THE  
FIRST 1'-0" OF THE UNDERSIDE OF THE SLAB.

PROTECTIVE SURFACE TREATMENT TO BE  
APPLIED TO THE TOP AND EXTERIOR EXPOSED  
FACE OF THE WINGS, AND THE END 1'-0" OF  
THE FRONT FACE OF ABUTMENT.

THE CONTRACTOR SHALL SUPPLY A NEW NAME  
PLATE IN ACCORDANCE WITH SECTION 502.3.11  
OF THE STANDARD SPECIFICATIONS AND THE  
STANDARD DETAIL DRAWNGS. NAME PLATE TO  
SHOW NEW BRIDGE AND CURRENT  
CONSTRUCTION YEAR.

ALL STATIONS AND ELEVATIONS ARE IN FEET.

ELEVATIONS SHOWN ON THE PLANS ARE  
REFERENCES TO THE NORTH AMERICAN  
VERTICAL DATUM 1988 (NAVD88).

THE COORDINATE SYSTEM FOR THIS PROJECT IS  
WISCONSIN COUNTY COORDINATE SYSTEM  
(WCCS) - BUFFALO COUNTY.

BENCHMARKS

NO.	STATION	ELEV.	DESCRIPTION
1	10+09.29	802.57	9.1" LT; MAG NAIL IN EXISTING BRIDGE DECK
2	11+67.04	800.30	22.9' LT; RAILROAD SPIKE IN 30" TREE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
		DRAWN BY JF	PLANS CK'D. SP
CROSS SECTION & QUANTITIES			SHEET 2 OF 12



BORING#	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	OCTOBER 1, 2019	395951.8189	622301.8996
2	OCTOBER 2, 2019	395986.1310	622313.9873
3	OCTOBER 1, 2019	396030.9418	622317.3386
4	OCTOBER 2, 2019	396064.5402	622330.0537
BORINGS COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.			
REPORT COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) BUFFALO CO.			

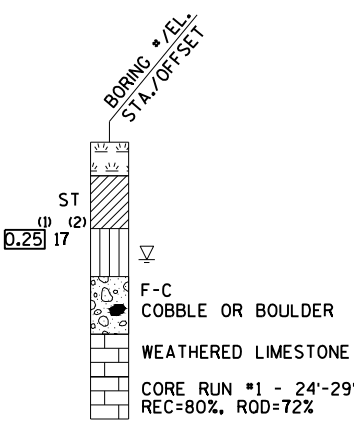
STATE PROJECT NUMBER

7218-00-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▽ AFTER DRILLING

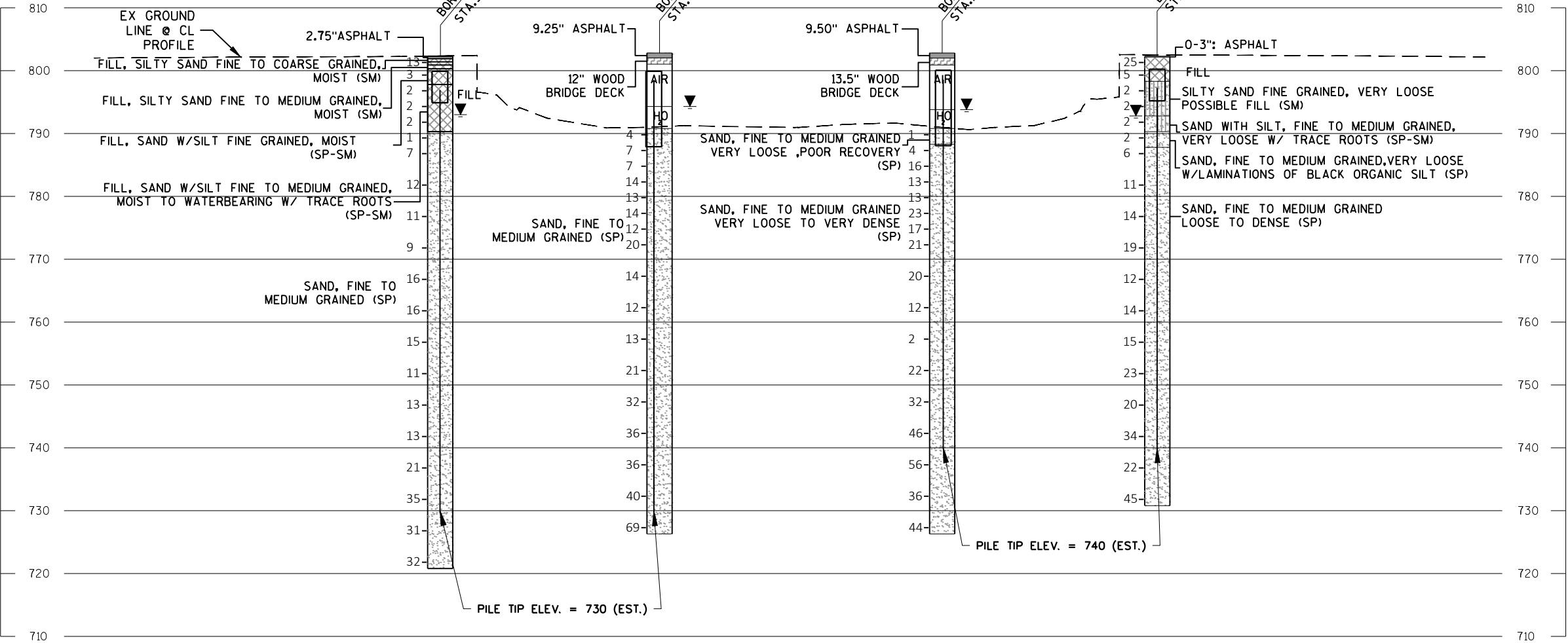
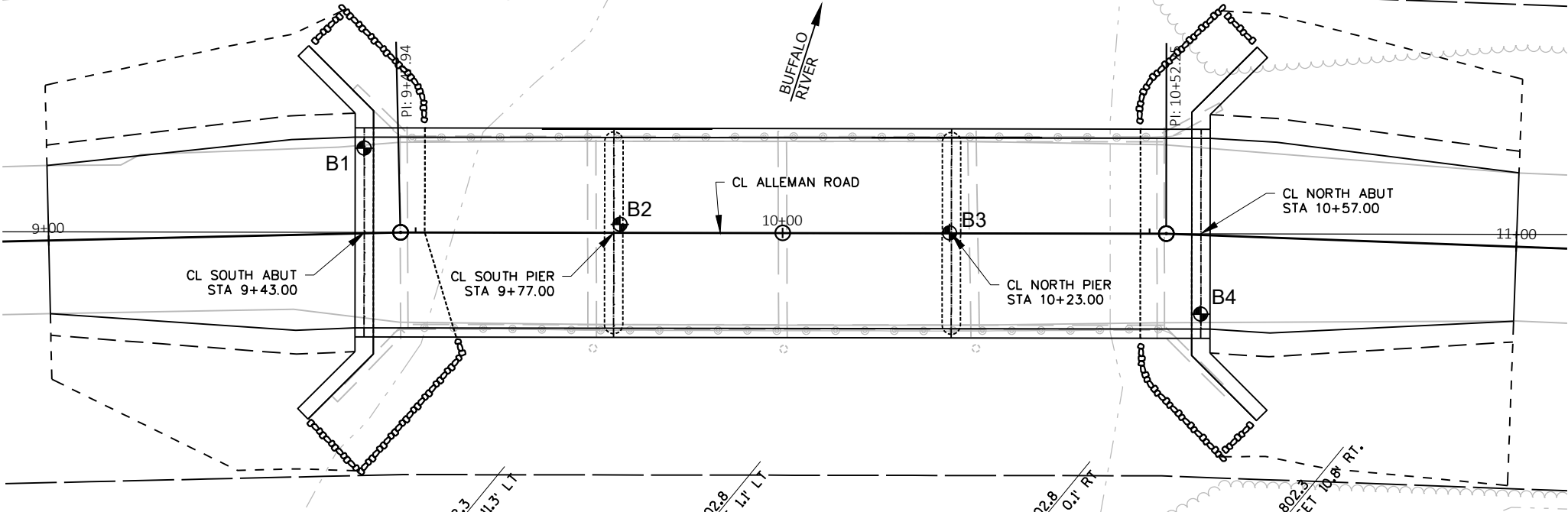
ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, WE DO NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY JMM		PLANS CK'D. JF	
SUBSURFACE EXPLORATION		SHEET 3 OF 12	





CL OF S. ABUT.

A506 BARS MAY BE PLACED AFTER ABUT. IS POURED BUT BEFORE CONC. HAS SET. EMBED BARS 1'-0".

18" RUBBERIZED MEMBRANE WATERPROOFING BETWEEN WINGS

1'-3" 1'-3" 4" A506 4"x3" FILLER 3" BEVEL

A504 A502 @ 1'-0" F.F. A503 @ 1'-0" 2'-6" TOP OF BERM EL. 797.57 1.5 1 2'-6" A504

6 SPA. @ 6"=3'-0" A805 3'-6" 1'-1" A805 1'-3" 1'-3" 2'-6" 3'-0" VARIES - 5'-0" TO 5'-3 1/2" MAX. A504

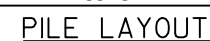
ABUTMENTS TO BE SUPPORTED ON 10 3/4" Ø x 0.25" C.I.P. CONCRETE PILING WITH A REQUIRED DRIVING RESISTANCE OF 90 TONS PER PILE. ESTIMATED PILE LENGTH 65'-0". NOTE: PIER DRIVING RESISTANCE IS HIGHER.

EXCAVATE OR FILL TO BOTTOM OF ABUTMENT BEFORE DRIVING PILES.

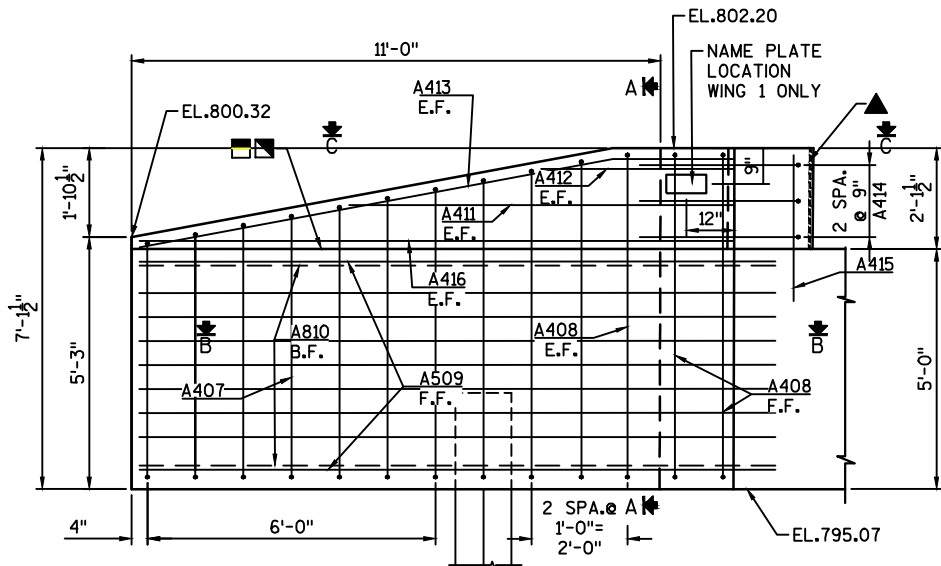
RIPRAP HEAVY GEOTEXTILE FABRIC TYPE HR

### LEGEND

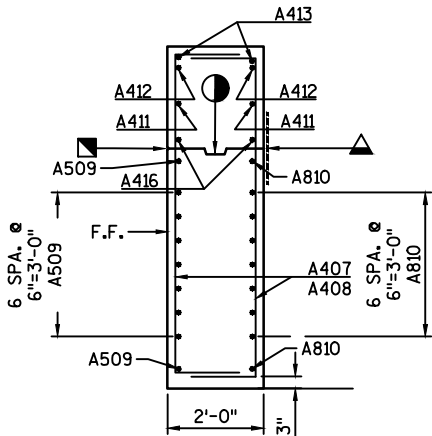
- F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR



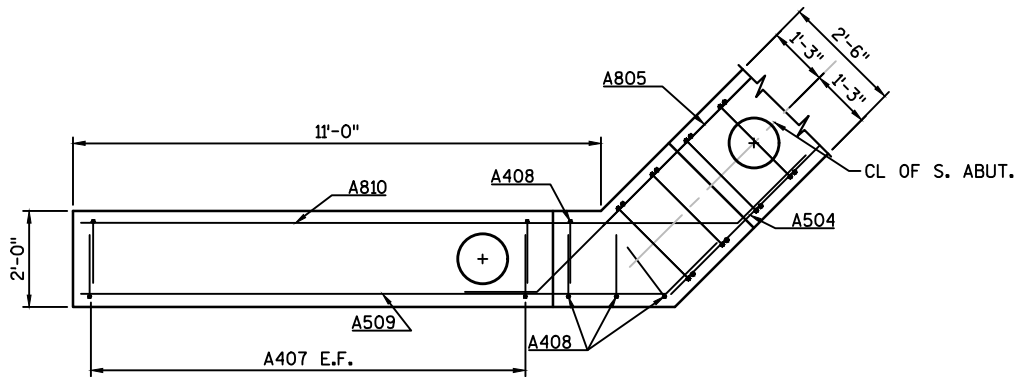
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY DAN		PLANS CK'D. JAF	
SOUTH ABUTMENT		SHEET 4 OF 12	



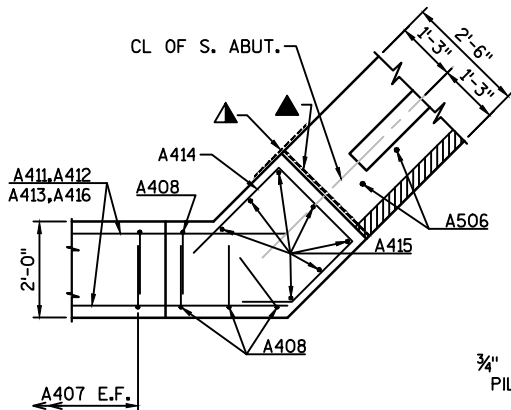
ELEVATION WING 1  
WING 2 SIMILAR



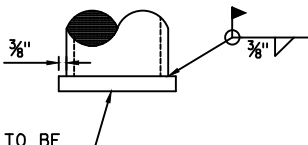
SECTION A



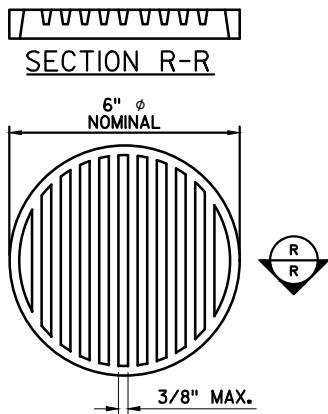
SECTION B



SECTION C



END PLATE DETAIL FOR CIP PILING



RODENT SHIELD

DIMENSIONS ARE APPROX.. THE GRATE IS SIZED TO FIT INTO PIPE COUPLING.

RODENT SHIELD NOTES:

ORIENT SHIELD SO SLOTS ARE VERTICAL.

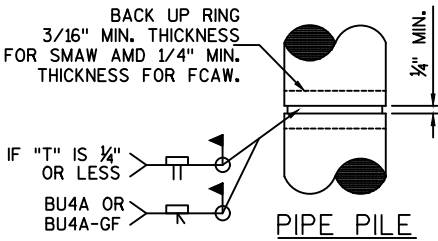
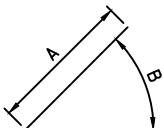
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

BAR SERIES TABLE

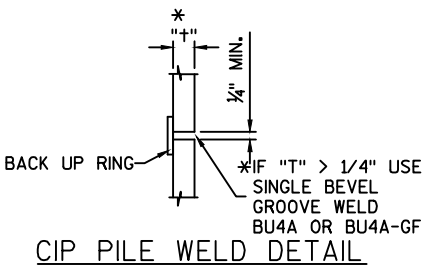
MARK	NO. REQ'D.	LENGTH
A407	4 SERIES OF 10	7'-4" TO 9'-0"

BUNDLE AND TAG EACH SERIES SEPARATELY

MARK	A	B
A805	1'-6"	45°
A509	12'-2"	45°
A810	13'-8"	45°
A413	10'-0"	11°

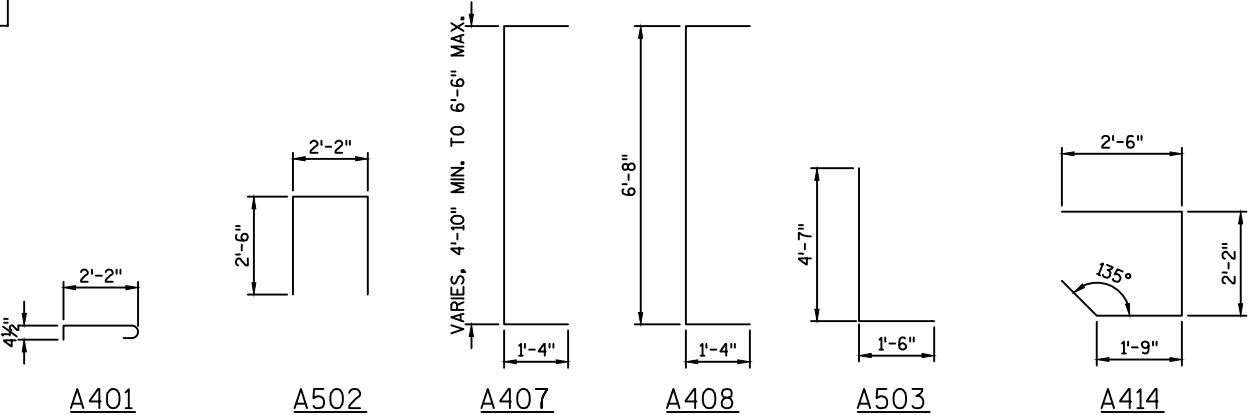


PIPE PILE



CIP PILE WELD DETAIL

CIP PILE SPLICE DETAIL  
CAST IN PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. GRINDING MAY BE USED IN LIEU OF BACK GOUGING



BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A401		27	3'-0"	X		ABUT. BODY TIE BARS
A502		33	6'-11"	X		ABUT. BODY HORIZ. TOP
A503		66	6'-1"	X		ABUT. BODY VERT.
A504		9	32'-0"			ABUT. BODY HORIZ. F.F.
A805		18	22'-8"	X		ABUT. BODY HORIZ. B.F.
A506	X	28	2'-0"			ABUT. BODY - TOP DOWEL VERT.
A407	X	40	8'-2"	X	X	WINGS 1 & 2 VERT. E.F.
A408	X	8	9'-2"	X		WINGS 1 & 2 VERT. E.F.
A509	X	18	13'-8"	X		WINGS 1 & 2 HORIZ. F.F.
A810	X	18	15'-2"	X		WINGS 1 & 2 HORIZ. B.F.
A411	X	4	8'-0"			WINGS 1 & 2 HORIZ. E.F.
A412	X	4	4'-0"			WINGS 1 & 2 HORIZ. E.F.
A413	X	4	12'-5"	X		WINGS 1 & 2 DIAGONAL E.F.
A414	X	6	8'-5"	X		WINGS 1 & 2 HORIZ.
A415	X	14	3'-0"			WINGS 1 & 2 VERT.
A416	X	4	12'-4"			WINGS 1 & 2 HORIZ. E.F.

NOTES:

1. BAR TABLE APPLIES TO SOUTH ABUTMENT ONLY.
2. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE. BAR DIMENSIONS ARE OUT TO OUT OF BAR.

LENGTH SHOWN IS AN AVERAGE LENGTH TO BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

LEGEND

- ① INDICATES WING NUMBER
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2X6.
- ⊙ PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE FABRIC AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
- ▲ VERT. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
- ▲ HORIZ. 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING (RMW), EXTEND BETWEEN WINGS.
- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
- F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY DAN		PLANS CK'D. JAF	
SOUTH ABUTMENT WING DETAILS			SHEET 5 OF 12

CL OF N. ABUT.

B506

4"x $\frac{3}{4}$ " FILLER

$\frac{3}{4}$ " BEVEL

B504

B502 @ 1'-0"

F.F.

B503 @ 1'-0"

2'-6"

TOP OF BERM  
EL. 797.88

1.5

1

2'-6"

B504

RIPRAP HEAVY

GEOTEXTILE FABRIC TYPE HR

EXCAVATE OR FILL TO  
BOTTOM OF ABUTMENT  
BEFORE DRIVING PILES.

18" RUBBERIZED  
MEMBRANE  
WATERPROOFING  
BETWEEN WINGS

B805

6 SPA. @ 6"x3'-0"

1'-1"

3'-6"

B805

3"

CL

1'-3"

1'-3"

4"

2'-6"

1'-3"

1'-3"

3'-0"

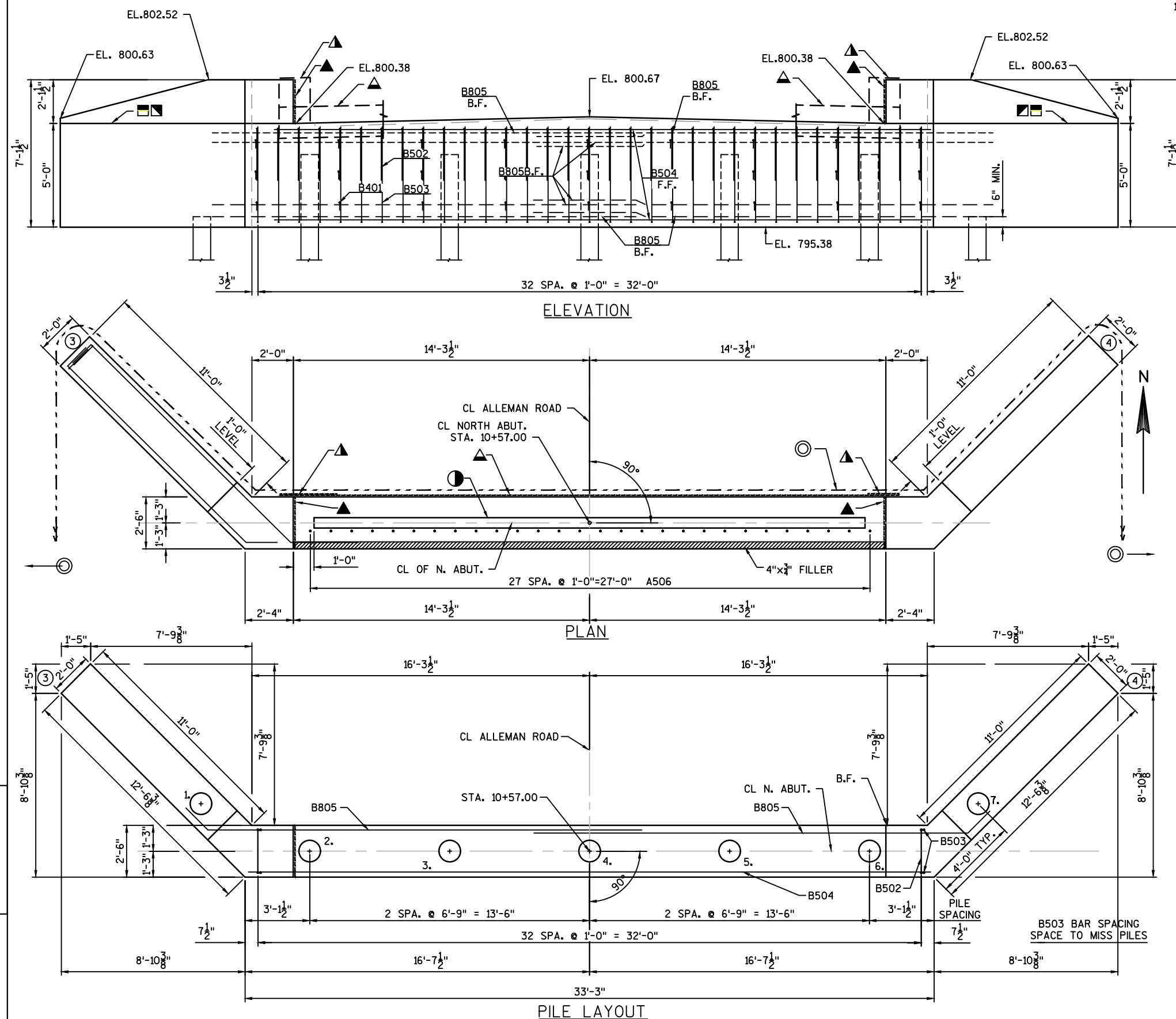
VARIES - 5'-0" TO 5'-3 $\frac{1}{2}$ " MAX.

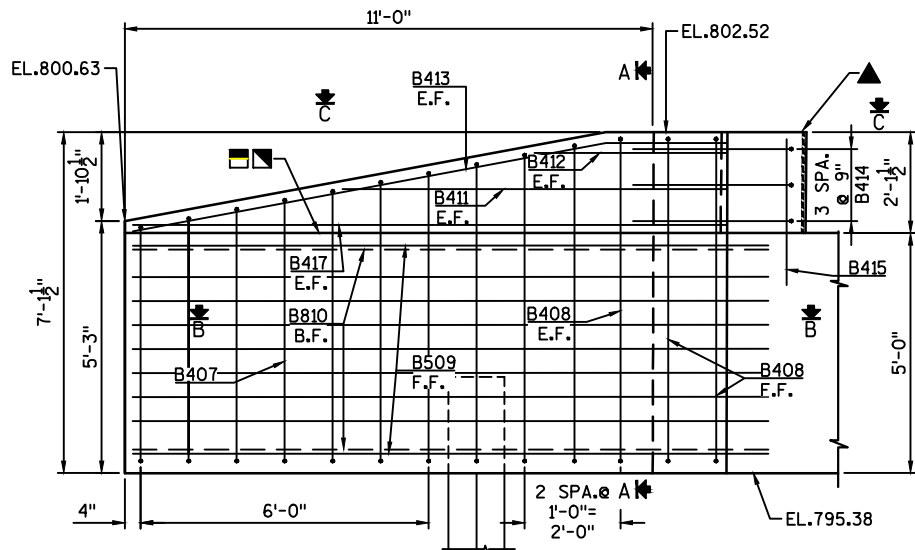
MENTS TO BE SUPPORTED  
ON 10 $\frac{3}{4}$ " $\phi$  x 0.25" C.I.P.  
CONCRETE PILING WITH A  
PIRED DRIVING RESISTANCE  
OF 90 TONS PER PILE.  
TED PILE LENGTH 55'-0".  
PIER DRIVING RESISTANCE  
IS HIGHER.

### LEGEND

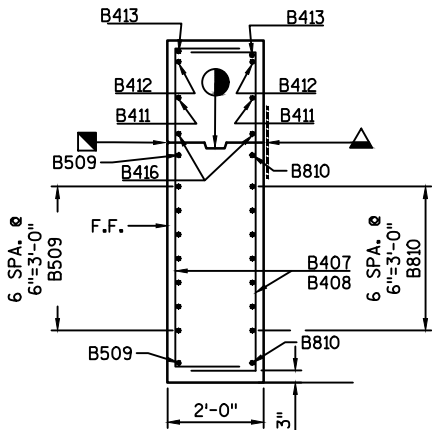
- ① INDICATES WING NUMBER
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- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.
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- OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE JOINT AFTER DECK IS IN PLACE AND PLACE 18" RMW ON BACK FACE OF WING. COST OF RMW INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY DAN		PLANS CK'D. JAF	
NORTH  ABUTMENT		SHEET 6 OF 12	

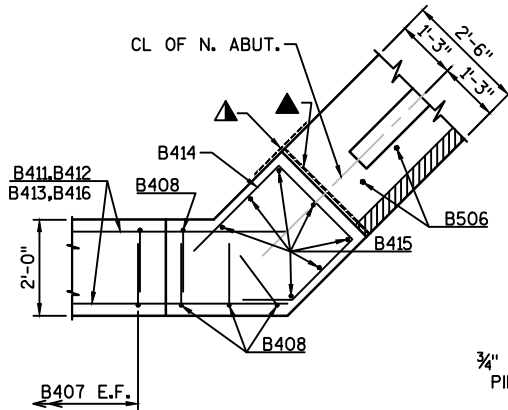




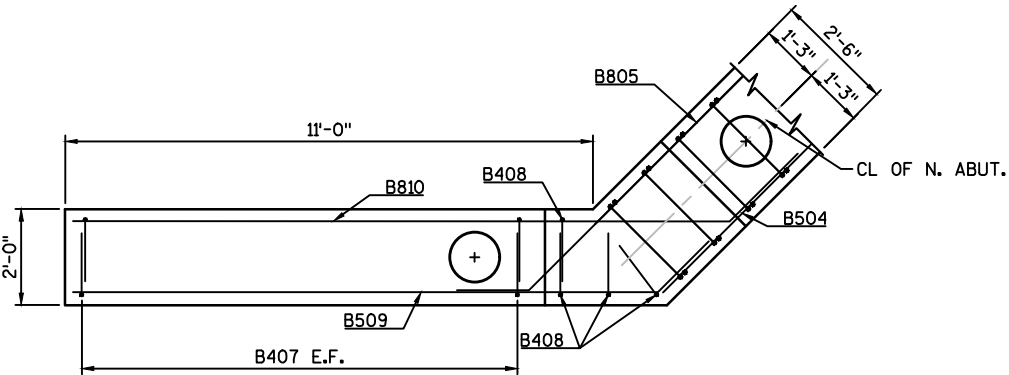
ELEVATION WING 3  
WING 4 SIMILAR



SECTION A

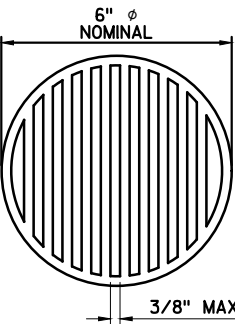


SECTION C



SECTION B

SECTION R-R



RODENT SHIELD

DIMENSIONS ARE APPROX.. THE GRATE IS SIZED TO FIT INTO PIPE COUPLING.

RODENT SHIELD NOTES:

ORIENT SHIELD SO SLOTS ARE VERTICAL.

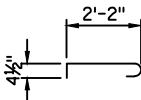
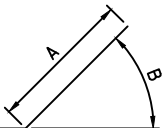
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BAR SERIES TABLE

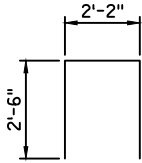
MARK	NO. REQ'D.	LENGTH
B407	4 SERIES OF 10	7'-4" TO 9'-0"

BUNDLE AND TAG EACH SERIES SEPARATELY

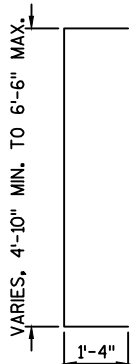
MARK	A	B
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B509	12'-2"	45°
B810	13'-8"	45°
B413	10'-0"	11°



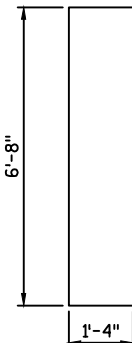
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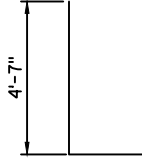
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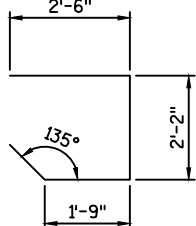
B407



B408



B503



B414

BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
B401		27	3'-0"	X		ABUT. BODY TIE BARS
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B503		66	6'-1"	X		ABUT. BODY VERT.
B504		9	32'-0"			ABUT. BODY HORIZ. F.F.
B805		18	22'-8"	X		ABUT. BODY HORIZ. B.F.
B506	X	28	2'-0"			ABUT. BODY - TOP DOWEL VERT.
B407	X	40	8'-2"	X	X	WINGS 3 & 4 VERT. E.F.
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B414	X	6	8'-5"	X		WINGS 3 & 4 HORIZ. B.F.
B415	X	14	3'-0"			WINGS 3 & 4 VERT.
B416	X	4	12'-4"			WINGS 3 & 4 HORIZ. E.F.

NOTES:

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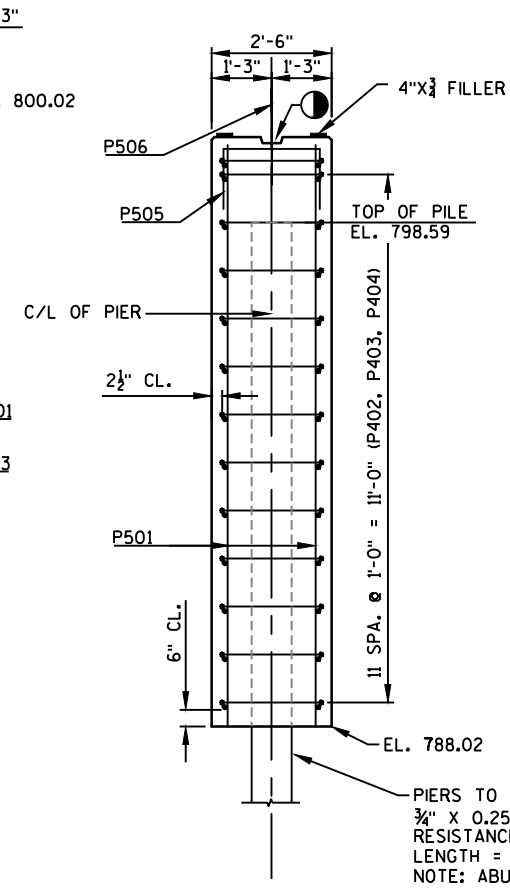
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LEGEND

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F.F. = FRONT FACE B.F. = BACK FACE CL. = CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY DAN		PLANS CK'D. JAF	
NORTH ABUTMENT WING DETAILS			SHEET 7 OF 12

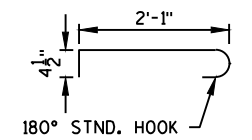


## BILL OF BARS

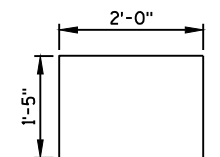
BAR MARK	COAT	NO. REQ'D SOUTH PIER	LENGTH	BENT	BAR SERIES	LOCATION
P501		58	11'-3"			COLUMN VERT.
P402		26	25'-0"			COLUMN HORIZ.
P403		26	6'-1"	X		COLUMN HORIZ.
P404		91	2'-11"	X		COLUMN TIES
P505		14	4'-8"	X		COLUMN TOP
P506	X	27	2'-0"			COLUMN DOWELS

LEGEND

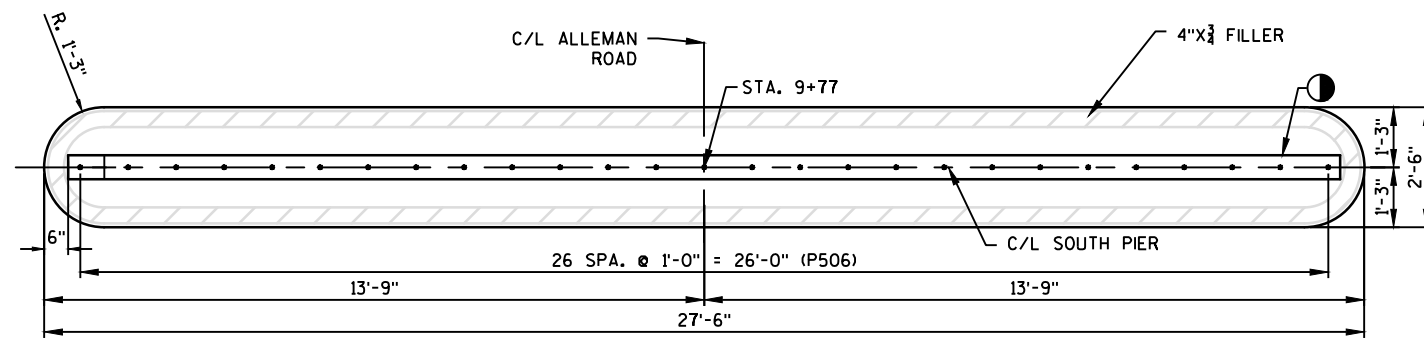
P403



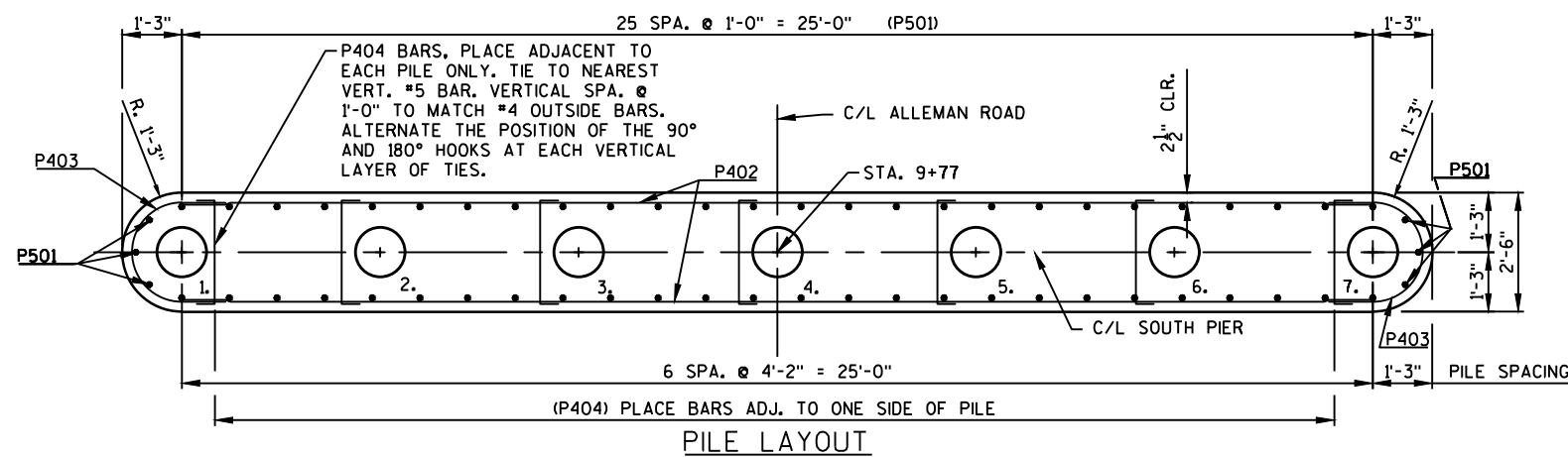
P404



P505

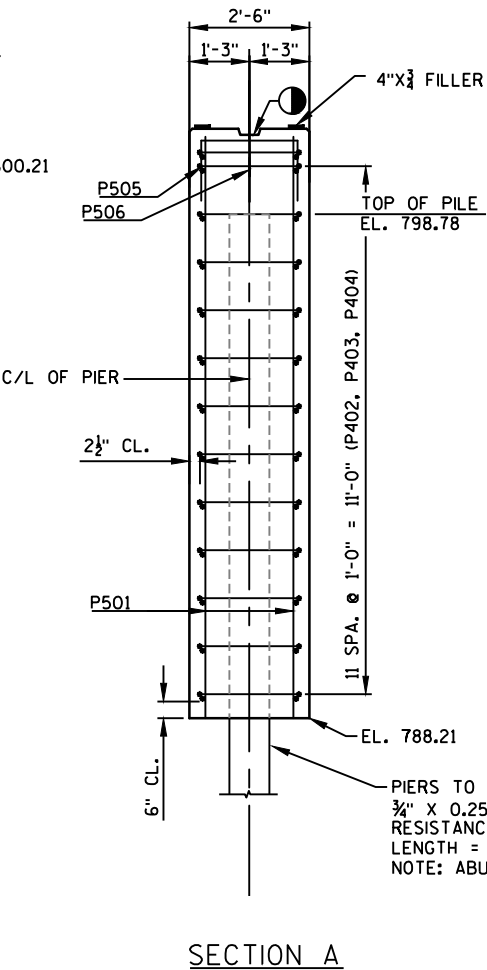
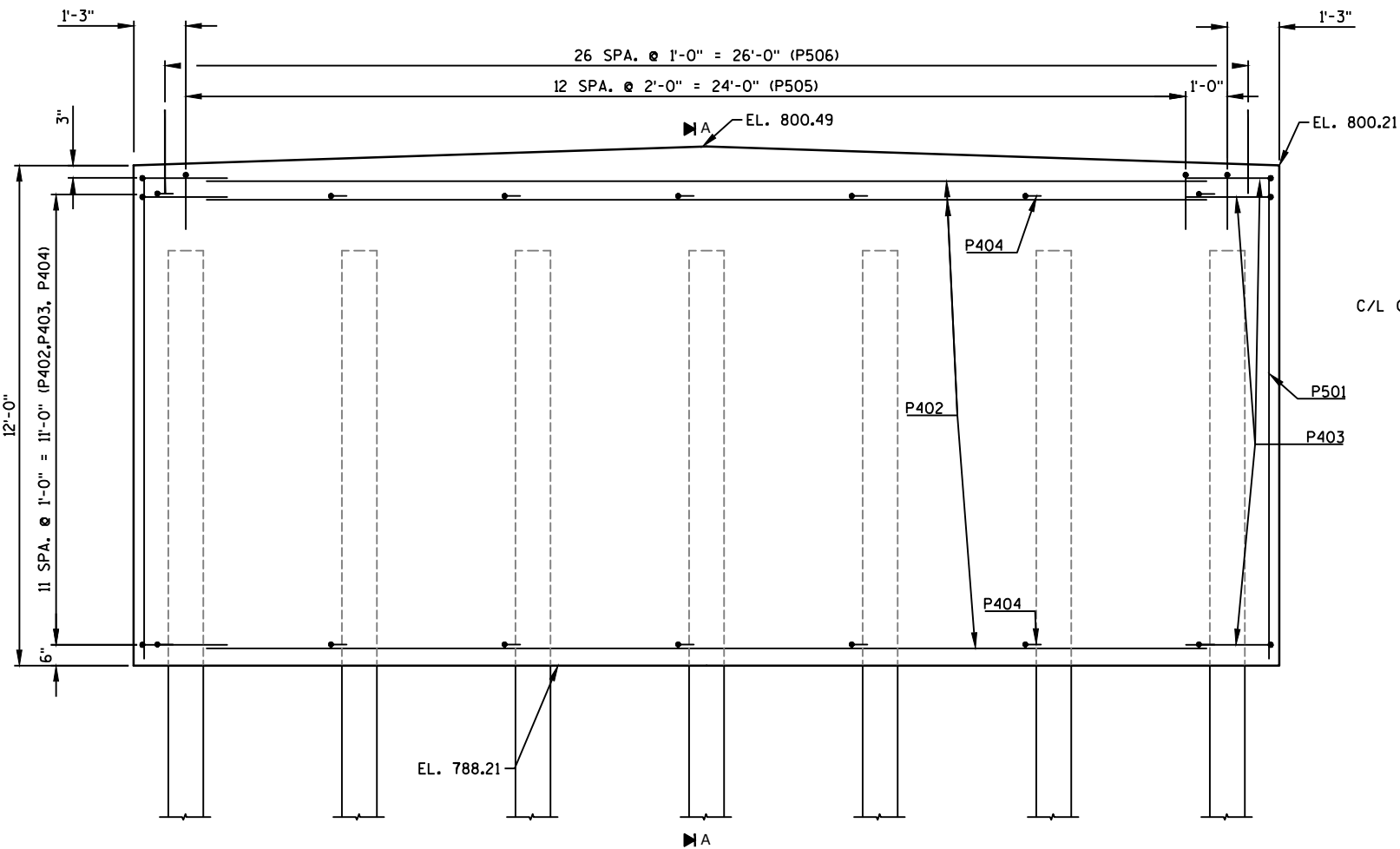
ELEVATION

PLAN



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
		DRAWN BY DAN	PLANS CK'D. JAF
SOUTH PIER		SHEET 8 OF 12	





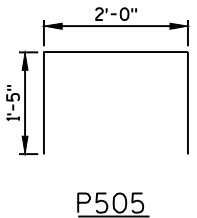
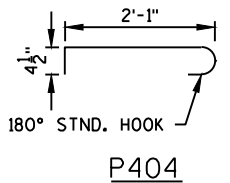
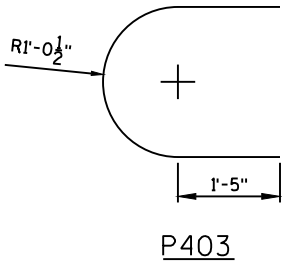
BILL OF BARS

BAR MARK	COAT	NO. REQ'D NORTH PIER	LENGTH	BENT	BAR SERIES	LOCATION
P501		58	11'-3"			COLUMN VERT.
P402		26	25'-0"			COLUMN HORIZ.
P403		26	6'-1"	X		COLUMN HORIZ.
P404		91	2'-11"	X		COLUMN TIES
P505		14	4'-8"	X		COLUMN TOP
P506	X	27	2'-0"			COLUMN DOWELS

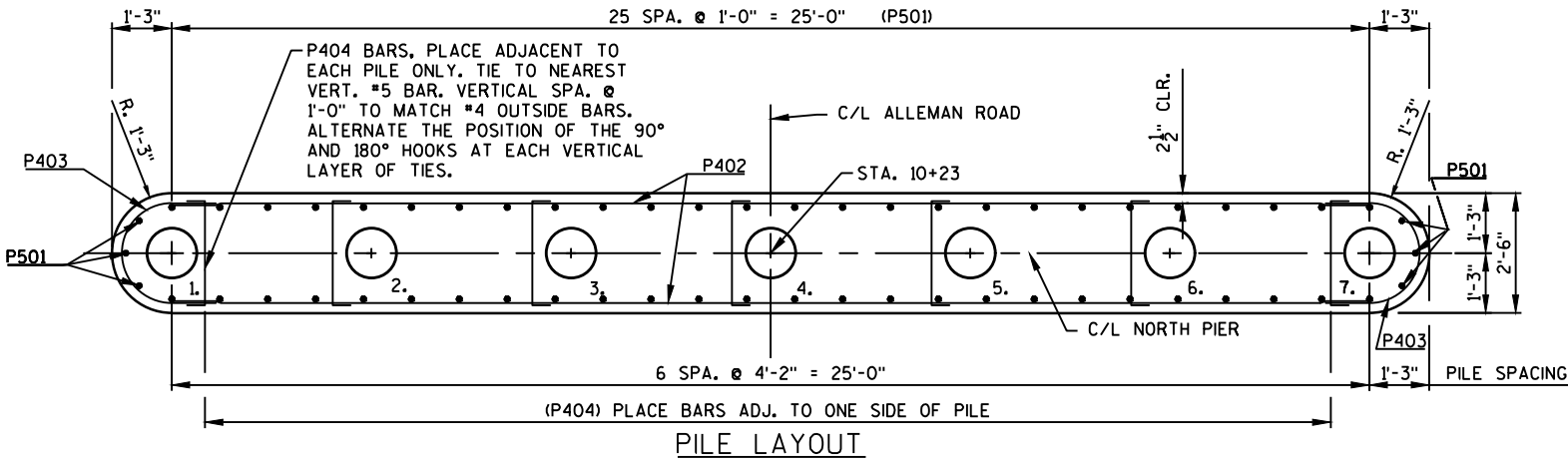
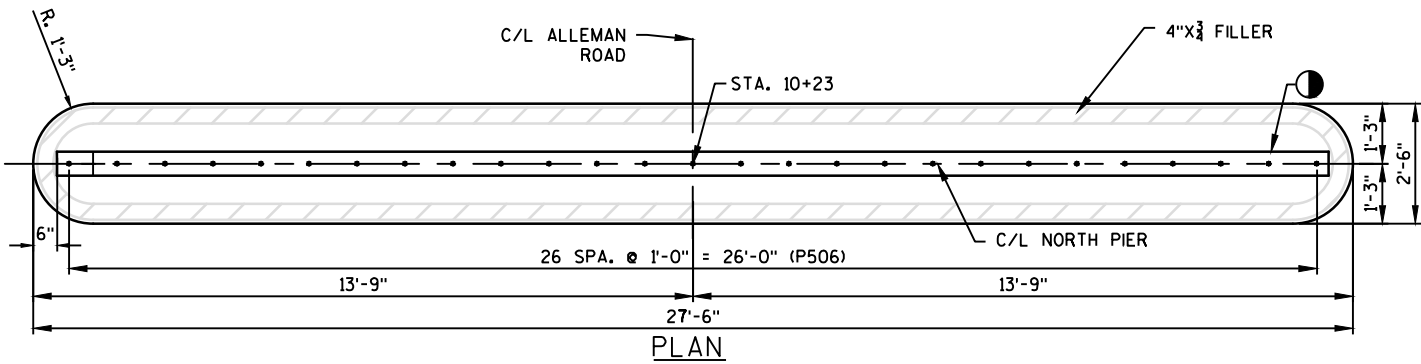
- NOTES:
1. BAR TABLE APPLIES TO NORTH PIER ONLY.
  2. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE. BAR DIMENSIONS ARE OUT TO OUT OF BAR.
  3. P506 BARS MAY BE PLACED AFTER PIER IS POURED BUT BEFORE CONC. HAS SET. IMBED BARS 1'-0".
  4. F.F. = FRONT FACE, B.F. = BACK FACE, CL. = CLEAR

LEGEND

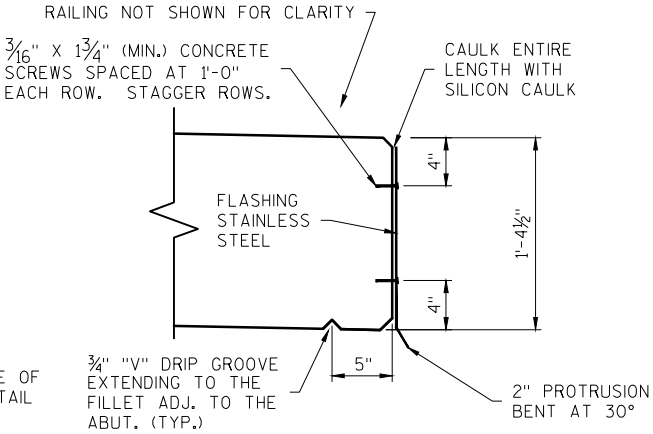
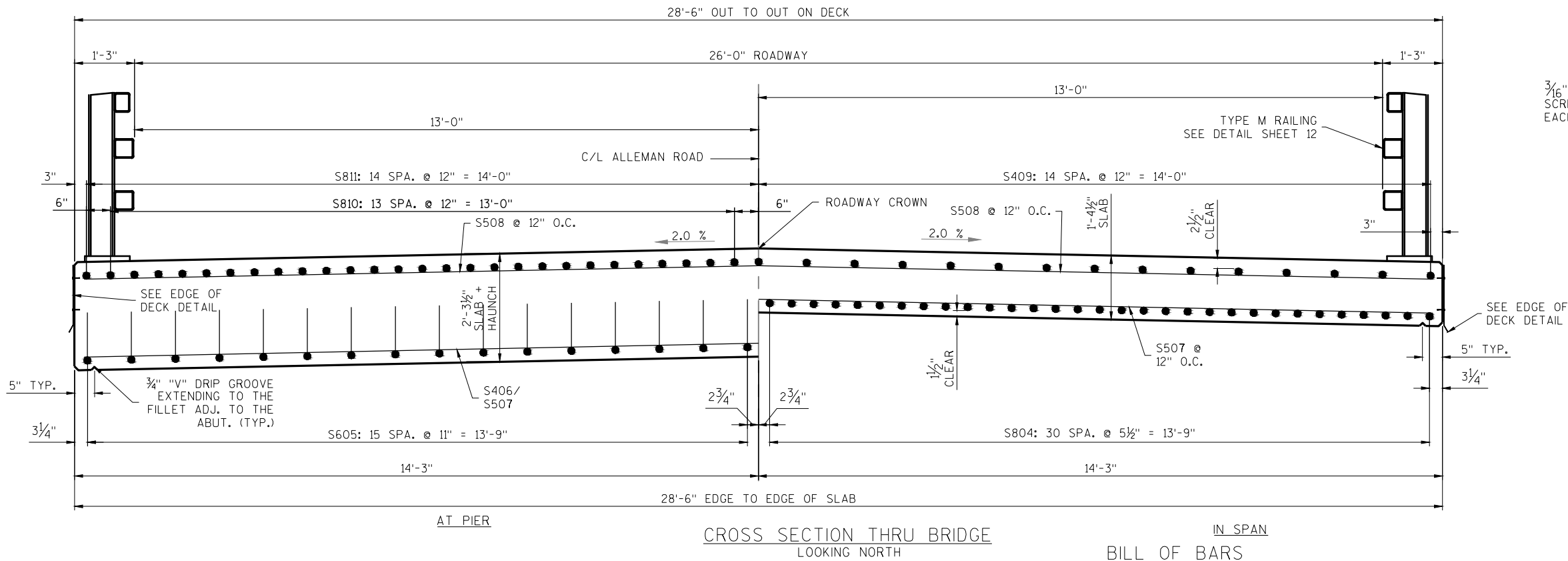
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2X6.



ELEVATION



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STRUCTURE B-6-301			
DRAWN BY DAN		PLANS CK'D. JAF	
NORTH PIER		SHEET 9 OF 12	



EDGE OF DECK DETAIL

NOTES

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, AND 3/16" CONCRETE SCREWS.

FLASHING TO BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO F.F. ABUTMENT.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

THE FLASHING IS TO BE CONSTANT HEIGHT BASED ON THE THINNEST SLAB DEPTH OVER THE BRIDGE LENGTH.

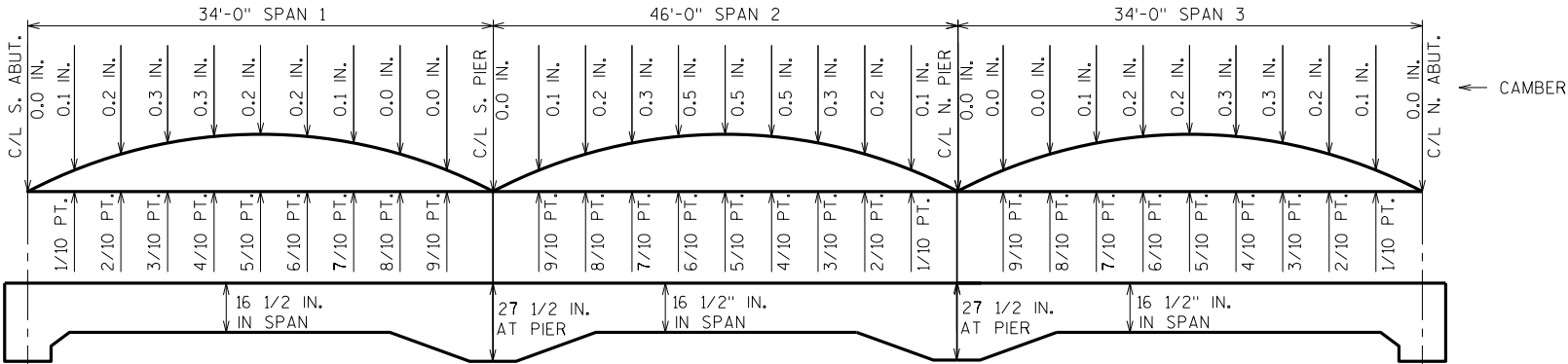
GENERAL NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" %. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" %.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE % OF SUBSTRUCTURE UNITS.

THE SLAB THICKNESS DIMENSION IS MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND C/L.



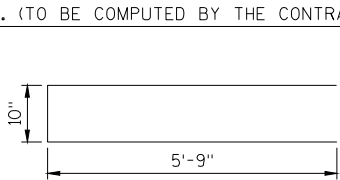
CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED.

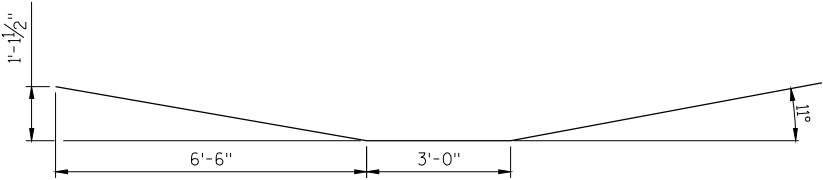
TOP OF DECK ELEVATIONS

SPAN 1												SPAN 2												SPAN 3											
	C/L BRG. S. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C/L BRG. S. PIER	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C/L BRG. N. PIER	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C/L BRG. N. ABUT.				
W. EDGE OF DECK	802.20	802.22	802.24	802.25	802.27	802.29	802.30	802.32	802.34	802.36	802.37	802.40	802.42	802.44	802.47	802.49	802.51	802.53	802.54	802.55	802.56	802.57	802.57	802.57	802.57	802.56	802.56	802.55	802.54	802.53	802.52	W. EDGE OF DECK			
CROWN OR C/L	802.49	802.50	802.52	802.54	802.56	802.57	802.59	802.61	802.62	802.64	802.66	802.68	802.70	802.73	802.75	802.77	802.80	802.81	802.83	802.84	802.85	802.85	802.85	802.85	802.85	802.85	802.84	802.84	802.83	802.82	802.80	CROWN OR C/L			
E. EDGE OF DECK	802.20	802.22	802.24	802.25	802.27	802.29	802.30	802.32	802.34	802.36	802.37	802.40	802.42	802.44	802.47	802.49	802.51	802.53	802.54	802.55	802.56	802.57	802.57	802.57	802.57	802.56	802.56	802.55	802.54	802.53	802.52	E. EDGE OF DECK			

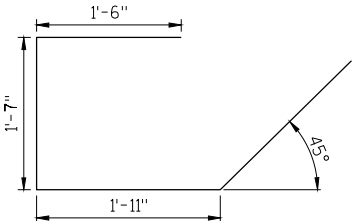
TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:  
TOP OF SLAB ELEVATION AT FINAL GRADE  
LESS SLAB THICKNESS  
PLUS CAMBER  
PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONC. (TO BE COMPUTED BY THE CONTRACTOR)  
EQUALS TOP OF SLAB FALSEWORK ELEVATION.



S612

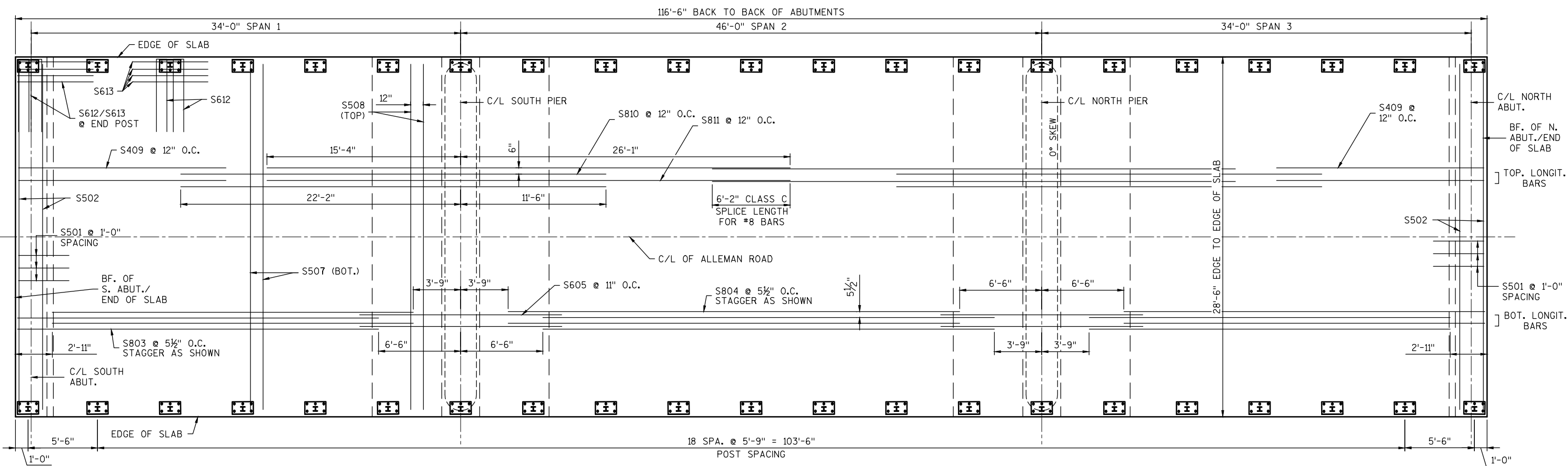
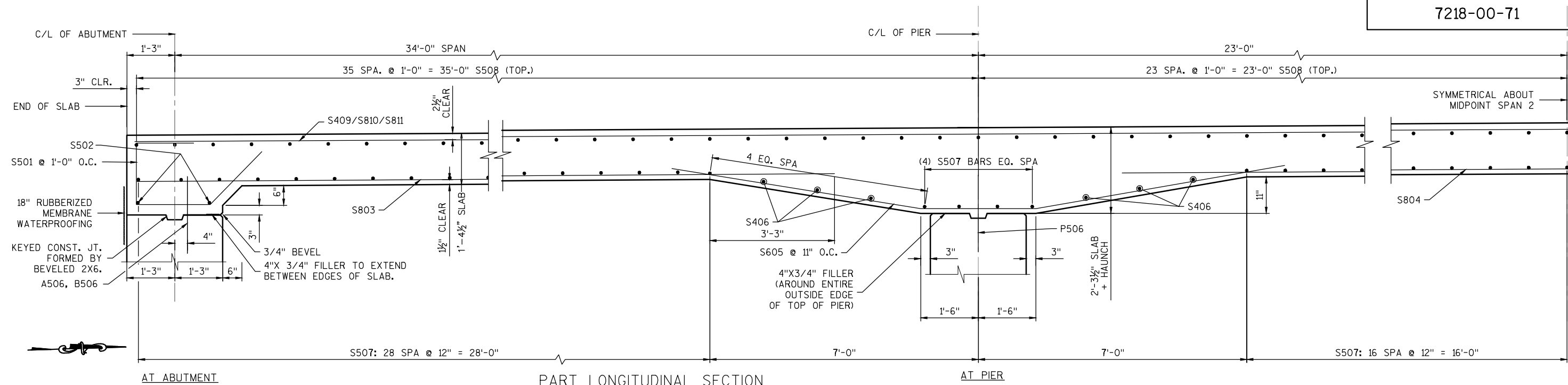


S605



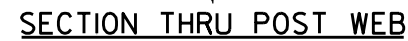
S501

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY DAN		PLANS CK'D. JAF	
SUPERSTRUCTURE		SHEET 10 OF 12	



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY DAN		PLANS CK'D. JAF	
SUPERSTRUCTURE DETAILS		SHEET 11 OF 12	



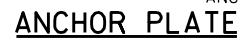
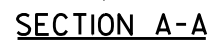


NOTE: CONNECTIONS AT LOWER RAILS SHOWN.  
CONNECTIONS AT TOP RAIL SIMILAR.

### TYPICAL RAIL TO POST CONNECTIONS

- ① W6 x 25 WITH  $1\frac{1}{8}$ " X  $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE  $1\frac{1}{4}$ " X  $11\frac{3}{4}$ " X 1'-8" WITH  $1\frac{1}{16}$ " X  $1\frac{5}{8}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 -  $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS  $> 16$ " USE 1'-3" LONG. USE  $10\frac{3}{4}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④  $5\frac{1}{8}$ " X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH  $1\frac{1}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑦  $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT,  $\frac{3}{16}$ " X  $1\frac{5}{8}$ " X  $1\frac{5}{8}$ " WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑧ NOT USED SINCE NO THRIE BEAM RAIL ATTACHMENT AT THIS STRUCTURE
- ⑨ NOT USED SINCE NO THRIE BEAM RAIL ATTACHMEN AT THIS STRUCTURE
- ⑩ SPLICE SLEEVE FABRICATED FROM  $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT".
- ⑪  $\frac{3}{8}$ " X  $3\frac{5}{8}$ " X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑫  $\frac{3}{8}$ " X  $2\frac{5}{8}$ " X 2'-4" PLATE USED IN NO. 5,  $\frac{3}{8}$ " X  $3\frac{5}{8}$ " X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑬  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE  $1\frac{5}{8}$ " X  $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND  $1\frac{5}{8}$ " X  $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL  $\frac{1}{8}$  TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO.2 AND CAULK AROUND PERIMETER OF PLATE NO.2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO.6 BLAST CLEANING BY SSPC SPECIFICATIONS.



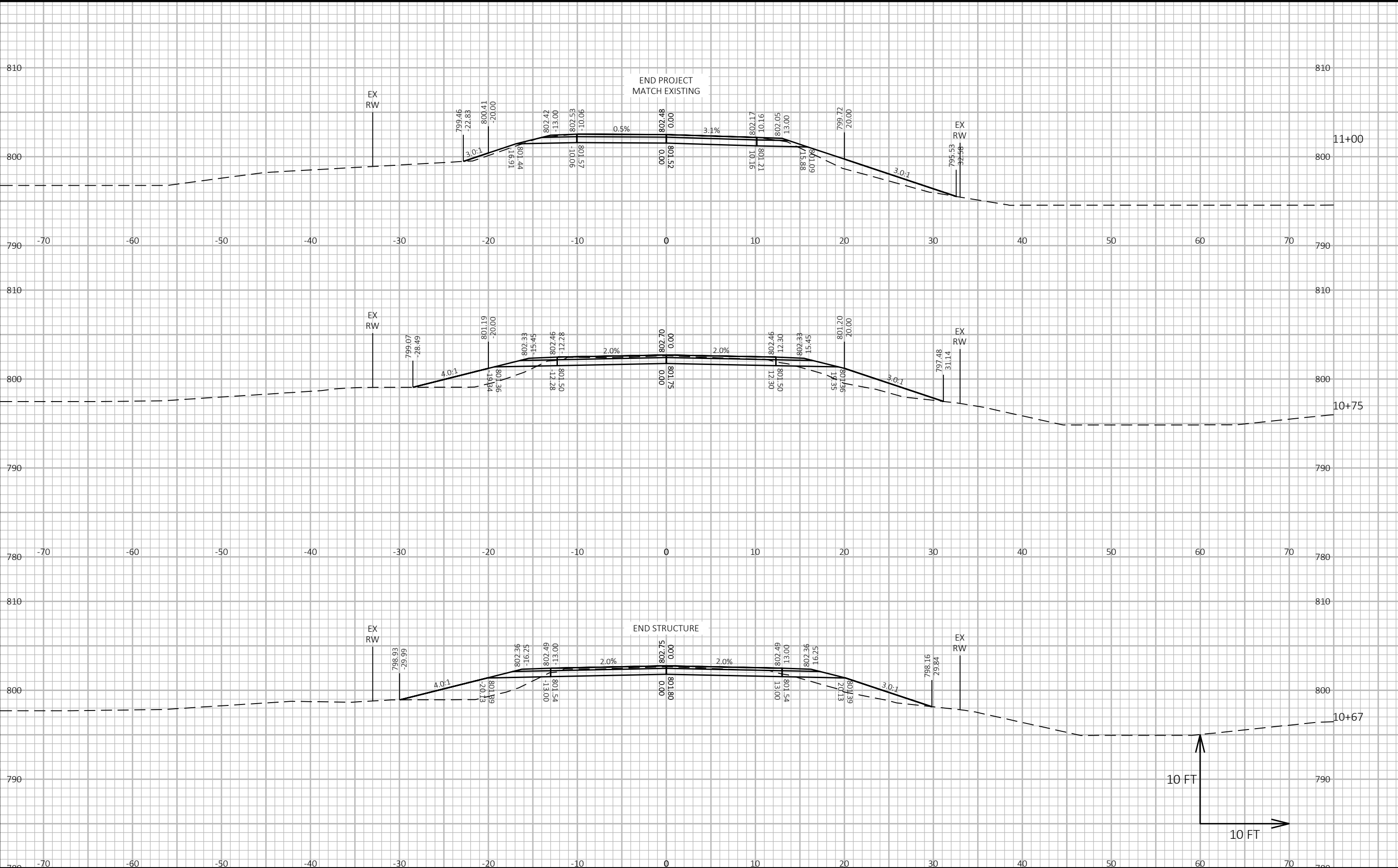
AT RAIL TO DECK CONNECTION



 TIE TO TOP MAT OF STEEL.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-301			
DRAWN BY JAF		PLANS CK'D. SKP	
TUBULAR STEEL RAILING TYPE 'M'		SHEET 12 OF 12	







## ***Wisconsin Department of Transportation***

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through innovation and exceptional service.

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