

LAX

JANUARY 2021

PROJECT ID:
WITH: N/A

5691-00-79

COUNTY:

GRANT

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Incl Erosion Control Plans)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 48



DESIGN DESIGNATION 5961-00-79

A.A.D.T.	2021	=	<100
A.A.D.T.	2041	=	<100
D.H.V.		=	3.5
D.D.		=	60/40
T.		=	4.2%
DESIGN SPEED		=	55 MPH
ESALS		=	36,500

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT 5961-00-79
STA. 9+40.00'
X=818,118.834
Y=549,866.050

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

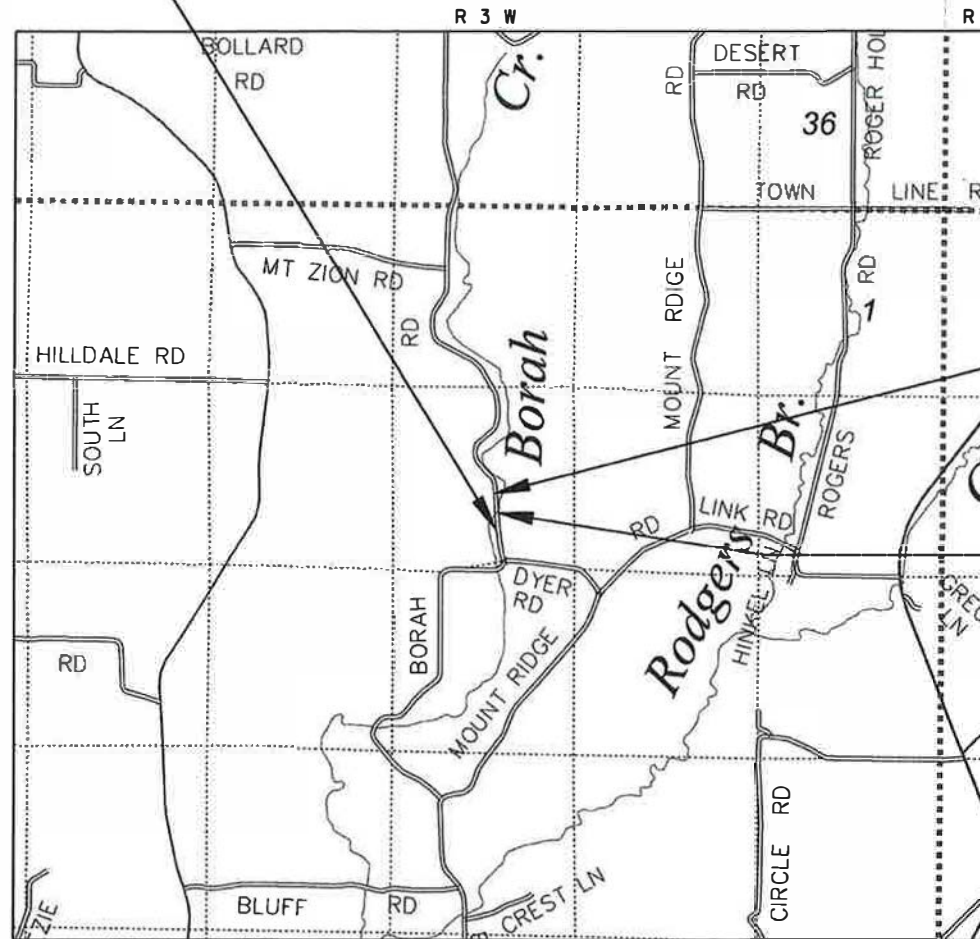
TOWN OF N LANCASTER, BORAH RD

BORAH CREEK BRIDGE, B-22-0294

LOC STR
GRANT COUNTY

STATE PROJECT NUMBER

5691-00-79



LAYOUT
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.024 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), GRANT COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT

5691-00-79

FEDERAL PROJECT

PROJECT

CONTRACT

ACCEPTED FOR

TOWN of

NORTH LANCASTER

DATE: 7-29-20

Delbert Reute
CHAIRMAN

ORIGINAL PLANS PREPARED BY

AYRES



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AYRES ASSOCIATES INC
Designer	AYRES ASSOCIATES INC
Regional Examiner	ALEIGHA BURG, P.E.
Regional Supervisor	OSCAR WINGER, P.E.

APPROVED FOR THE DEPARTMENT

DATE 7/30/2020 Aleigha Burg, P.E. *Aleigha Burg*
(Signature)

E

GENERAL NOTES

NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT LOCATION THAT ARE NOT SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR FIELD LOCATING ALL UTILITIES.

A SAWED JOINT WILL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

EXACT TRAFFIC CONTROL LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

ALL SIGN LOCATIONS SHALL BE REVIEWED BY THE ENGINEER PRIOR TO INSTALLATION.

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS DESIGNATED FOR REMOVAL BY THE ENGINEER.

PROTECT FROM DAMAGE AND COMPLETE SHOULDER WORK AROUND ANY EXISTING SIGNS OR MAILBOXES THAT ARE TO REMAIN IN PLACE.

RESTORATION OF EXPOSED SLOPES AND DITCHES SHALL TAKE PLACE WITHIN 7 CALENDAR DAYS AFTER FINISHED GRADING IS COMPLETE.

WETLANDS ARE PRESENT IN THE PROJECT AREA. DO NOT DISTURB WETLANDS OUTSIDE THE PROPOSED SLOPE INTERCEPTS.

IF AN EXISTING SIGN IS TO BE REMOVED AND REPLACED WITH A NEW SIGN, DO NOT REMOVE THE EXISTING SIGN PRIOR TO INSTALLATION OF THE NEW SIGN.

THE LOCATIONS OF EROSION CONTROL ITEMS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

ASPHALTIC SURFACE QUANTITIES WERE CALCULATED USING 112 LB/SY/IN.

4" ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH 1.75-INCH UPPER LAYER AND 2.25-INCH LOWER LAYER.

ABBREVIATIONS

A.D.T.	AVERAGE DAILY TRAFFIC
ATMS	ARTERIAL TRAFFIC MANAGEMENT SYSTEM
BM	BENCHMARK
BOC	BACK OF CURB
BTWN	BETWEEN
C&G	CURB AND GUTTER
C.E.	COMMERCIAL ENTRANCE
CONST	CONSTRUCTION
CP	CONTROL POINT
CTR.	CENTER
D.D.	DIRECTIONAL DISTRIBUTION
D.H.V.	DESIGN HOURLY VOLUME
DMS	DYNAMIC MESSAGE SIGN
EB	EASTBOUND
EXIST	EXISTING
GALV.	GALVANIZED
HMA	HOT MIX ASPHALT
H.S.	HIGH STRENGTH
ITS	INTELLIGENT TRAFFIC SYSTEM
MAX	MAXIMUM
MIN	MINIMUM
NB	NORTHBOUND
NOR	NORMAL
PC	POINT OF CURVATURE
PCC	POINT OF COMMON CURVATURE
PGL	PROFILE GRADE LINE
PI	POINT OF INTERSECTION
PRC	POINT OF REVERSE CURVATURE
PT	POINT OF TANGENCY
PVT	PAVEMENT
R/L	REFERENCE LINE
REQ'D	REQUIRED
SB	SOUTHBOUND
SYM	SYMMETRICAL
T.	PERCENT TRUCKS
TCC	TRAFFIC CONDITION CAMERA
TYP	TYPICAL
VAR	VARIABLE
WB	WESTBOUND
Wt.	WEIGHT
X-WALK	CROSS WALK

PROJECT CONTACTS

GRANT COUNTY PUBLIC WORKS

DAVID LAMBERT
HIGHWAY COMMISSIONER
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TOWN OF NORTH LANCASTER

DELBERT REUTER
TOWN CHAIRMAN
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LANCASTER, WI 53813
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WISCONSIN DEPARTMENT OF NATURAL RESOURCES

ANDY BARTA
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DESIGNER
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AYRES ASSOCIATES
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E: INMANA@AYRESASSOCIATES.COM

UTILITIES

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525 JUNCTION ROAD
MADISON, WI 53717
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C: (608) 279-7104
E: JERRY.MYERS@TDSTELECOM.COM

SCENIC RIVERS ENERGY COOPERATIVE
PHIL SCHNEIDER - STAKING ENGINEER
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LANCASTER, WI 53813
P: (608) 723-2121 EXT. 505
F: (608) 723-2688
E: PSCHNEIDER@SREC.NET

** DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

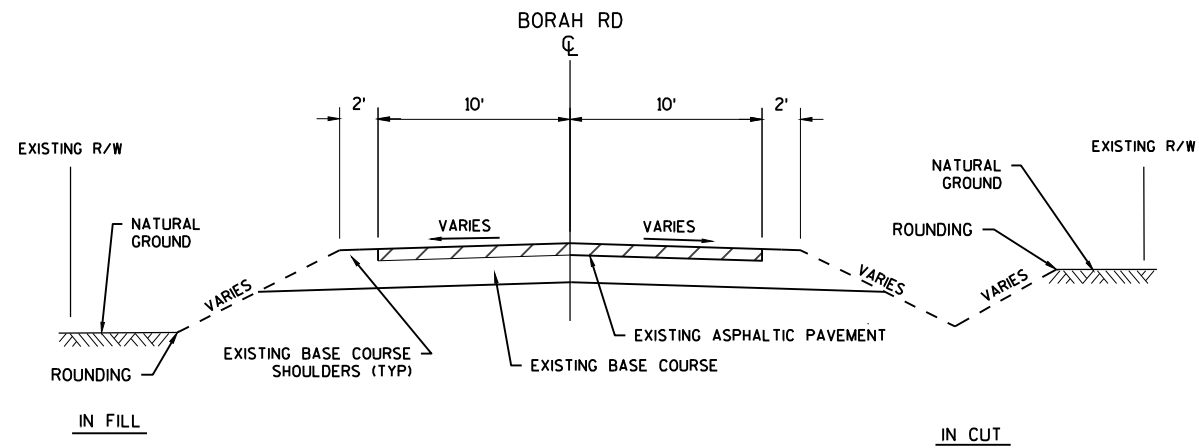
DIGGERS

**HOTLINE**

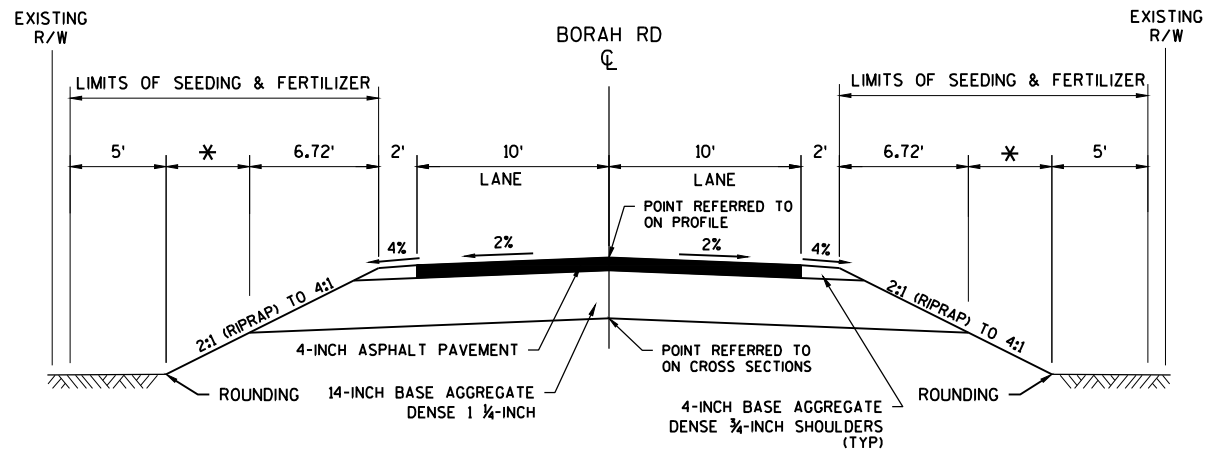
Dial 

or (800) 242-8511

www.DiggersHotline.com



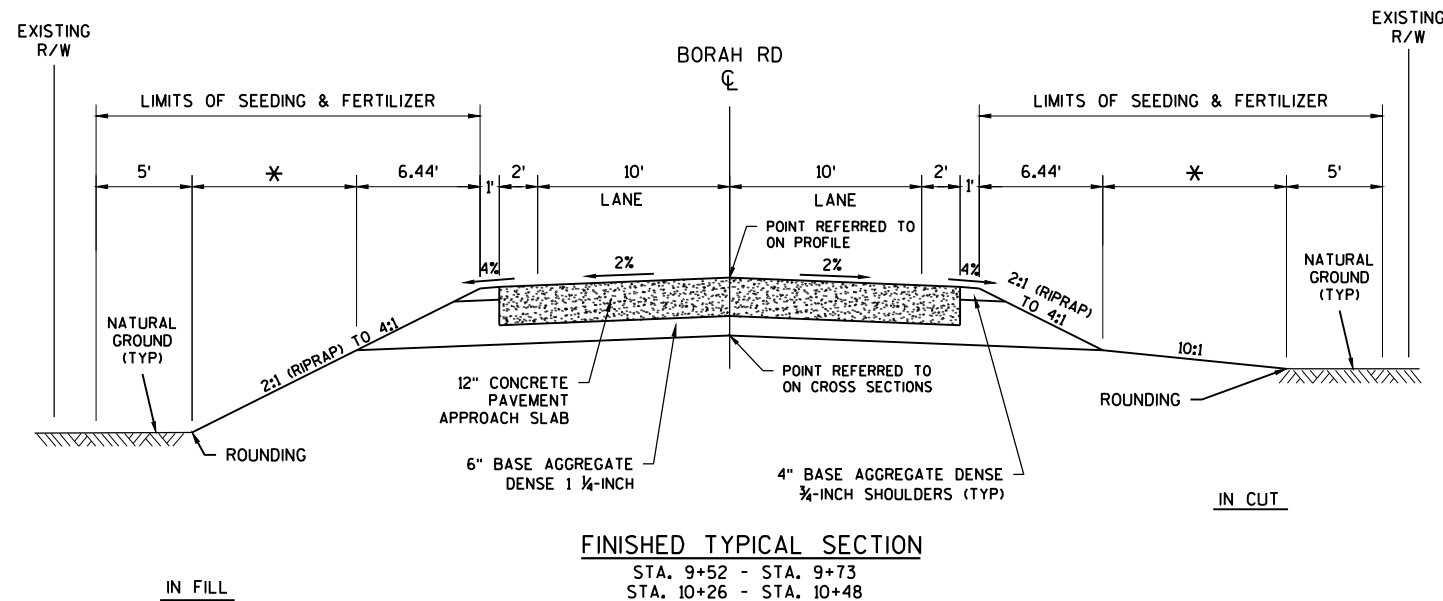
TYPICAL EXISTING SECTION



FINISHED TYPICAL SECTION

STA. 9+40 - STA. 9+52
STA. 10+48 - STA. 10+65

* LIMITS OF SALVAGED TOPSOIL AND EMAT



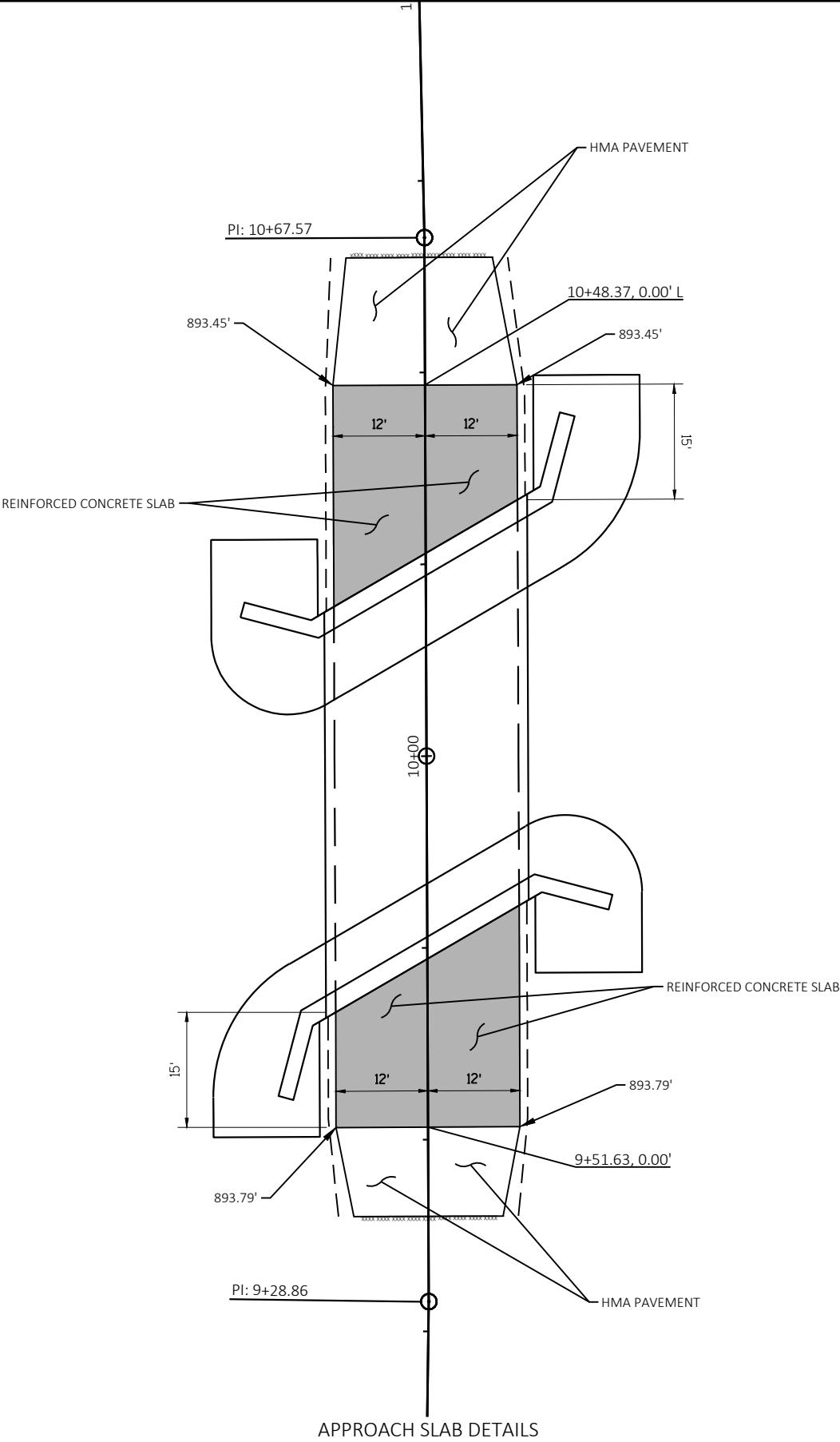
FINISHED TYPICAL SECTION

STA. 9+52 - STA. 9+73
STA. 10+26 - STA. 10+48

* LIMITS OF SALVAGED TOPSOIL AND EMAT

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 0.136 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.092 ACRES



Estimate Of Quantities

5691-00-79					
Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0004	205.0100	Excavation Common	CY	51.000	51.000
0006	206.1000	Excavation for Structures Bridges (structure) 01. B-22-0294	LS	1.000	1.000
0008	208.0100	Borrow	CY	60.000	60.000
0010	210.1500	Backfill Structure Type A	TON	460.000	460.000
0012	213.0100	Finishing Roadway (project) 01. 5691-00-79	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	10.000	10.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	165.000	165.000
0018	415.0410	Concrete Pavement Approach Slab	SY	117.000	117.000
0020	455.0605	Tack Coat	GAL	5.000	5.000
0022	465.0105	Asphaltic Surface	TON	18.000	18.000
0024	502.0100	Concrete Masonry Bridges	CY	222.000	222.000
0026	502.3200	Protective Surface Treatment	SY	190.000	190.000
0028	505.0400	Bar Steel Reinforcement HS Structures	LB	4,940.000	4,940.000
0030	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	26,330.000	26,330.000
0032	513.4061	Railing Tubular Type M	LF	182.000	182.000
0034	516.0500	Rubberized Membrane Waterproofing	SY	20.000	20.000
0036	550.0020	Pre-Boring Rock or Consolidated Materials	LF	128.000	128.000
0038	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	160.000	160.000
0040	606.0300	Riprap Heavy	CY	230.000	230.000
0042	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	130.000	130.000
0044	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5691-00-79	EACH	1.000	1.000
0046	619.1000	Mobilization	EACH	1.000	1.000
0048	624.0100	Water	MGAL	3.200	3.200
0050	625.0500	Salvaged Topsoil	SY	240.000	240.000
0052	628.1504	Silt Fence	LF	290.000	290.000
0054	628.1520	Silt Fence Maintenance	LF	580.000	580.000
0056	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0058	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0060	628.2008	Erosion Mat Urban Class I Type B	SY	325.000	325.000
0062	628.6005	Turbidity Barriers	SY	230.000	230.000
0064	628.7504	Temporary Ditch Checks	LF	30.000	30.000
0066	629.0210	Fertilizer Type B	CWT	0.400	0.400
0068	630.0200	Seeding Temporary	LB	9.000	9.000
0070	630.0300	Seeding Borrow Pit	LB	0.300	0.300
0072	630.0500	Seed Water	MGAL	6.000	6.000
0074	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000

Estimate Of Quantities

5691-00-79

Line	Item	Item Description	Unit	Total	Qty
0076	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0078	638.2602	Removing Signs Type II	EACH	4.000	4.000
0080	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0082	642.5001	Field Office Type B	EACH	1.000	1.000
0084	643.0420	Traffic Control Barricades Type III	DAY	1,674.000	1,674.000
0086	643.0705	Traffic Control Warning Lights Type A	DAY	2,604.000	2,604.000
0088	643.0900	Traffic Control Signs	DAY	1,302.000	1,302.000
0090	643.5000	Traffic Control	EACH	1.000	1.000
0092	645.0111	Geotextile Type DF Schedule A	SY	110.000	110.000
0094	645.0120	Geotextile Type HR	SY	430.000	430.000
0096	645.0220	Geogrid Type SR	SY	100.000	100.000
0098	650.4500	Construction Staking Subgrade	LF	75.000	75.000
0100	650.5000	Construction Staking Base	LF	75.000	75.000
0102	650.6500	Construction Staking Structure Layout (structure) 01. B-22-0294	LS	1.000	1.000
0104	650.9910	Construction Staking Supplemental Control (project) 01. 5691-00-79	LS	1.000	1.000
0106	650.9920	Construction Staking Slope Stakes	LF	75.000	75.000
0108	690.0150	Sawing Asphalt	LF	40.000	40.000
0110	715.0502	Incentive Strength Concrete Structures	DOL	1,332.000	1,332.000
0112	SPV.0085	Special 01. Blanchard's Cricket Frog Seed Mix	LB	2.000	2.000
0114	SPV.0180	Special 01. Salvaged Topsoil Over Riprap	SY	270.000	270.000

BORAH ROAD EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (item # 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste	Borrow (4) (item #208.0100)	Comment:
		Cut		Factor 1.30				
9+40 - 10+65	BORAH RD	51	46	60	-60	51	60	

- 1) Common Excavation is the Cut. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
- 4) All excavation is assumed to be unsuitable for roadway fill.
- 5) All quantities shown in CY.

PAVING AND BASE QUANTITIES

es shown in CY.

					305.0110	305.0120	415.0410	455.0605	465.0105	624.0100
					BASE AGGREGATE	BASE AGGREGATE	CONCRETE	TACK	ASPHALTIC SURFACE	WATER
					DENSE 3/4-INCH	DENSE 1 1/4-INCH	PAVEMENT	COAT		
					APPROACH SLAB					
	STA	TO	STA	OFFSET	TON	TON	SY	GAL	TON	MGAL
<u>SALVAGED TOPSOIL OVER RIPRAP</u>	9+40	--	9+53	LT/RT	1	35	-	2	7	0.5
	9+53	--	9+82	LT/RT	2	35	56	-	-	0.6
	10+18	--	10+47	LT/RT	2	35	56	-	-	0.6
	10+32	--	10+65	LT/RT	2	50	-	3	10	0.8
	UNDISTRIBUTED				3	10	6	0	1	0.8
TOTAL					10	165	117	5	18	3.2

SPV.0180.01	
SY	
RIPRAP LIMITS	270
TOTAL	270

EROSION CONTROL ITEMS

				625.0500 SALVAGED TOPSOIL	628.1504 SILT FENCE	628.1520 SILT FENCE MAINTENANCE	628.2008 EROSION MAT URBAN CLASS I TYPE B	629.0210 FERTILIZER TYPE B	SPV.0085.01 BLANCHARD'S CRICKET FROG SEED MIX	630.0200 SEEDING TEMPORARY	630.0300 SEEDING BORROW PIT	630.0500 SEED WATER
STA	TO	STA	LOCATION	SY	LF	LF	SY	CWT	LB	LB	LB	MGAL
9+35	--	10+00	LT	35	45	90	45	0.1	0.2	--	--	1
9+35	--	10+00	RT	60	75	150	80	0.1	0.4	--	--	2
10+00	--	10+70	LT	105	70	140	125	0.2	0.6	--	--	3
10+00	--	10+70	RT	40	40	80	45	0.1	0.2	--	--	1
UNDISTRIBUTED				--	60	120	30	--	0.6	9	0.3	0
TOTALS				240	290	580	325	0.4	2.0	9	0.3	6

EROSION CONTROL MOBILIZATION ITEMS

			628.1905 MOBILIZATIONS EROSION CONTROL	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL
LOCATION			EACH	EACH
ID 5691-00-79			4	4
TOTALS			4	4

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

TURBIDITY BARRIERS

LOCATION	628.6005 SY
NORTH ABUT	110
SOUTH ABUT	100
UNDISTRIBUTED	20
TOTAL	230

TEMPORARY DITCH CHECKS

LOCATION	628.7504 LF
UNDISTRIBUTED	30
TOTAL	30

SIGNS

		634.0612 POSTS WOOD 4X6-INCH X 12-FT	637.2230 SIGNS TYPE II REFLECTIVE F	638.2602 REMOVING SIGNS TYPE II	638.3000 REMOVING SMALL SIGN SUPPORTS	SIGNAGE TYPE
STATION	LOC	EACH	SF	EACH	EACH	
9+70	LT	1	3	1	1	W5-52L
9+84	RT	1	3	1	1	W5-52R
10+17	LT	1	3	1	1	W5-52R
10+30	RT	1	3	1	1	W5-52L
TOTALS		4	12	4	4	

TRAFFIC CONTROL ITEMS

LOCATION	DURATION DAYS	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS		643.5000 TRAFFIC CONTROL
		NO.	DAY	NO.	DAY	NO.	DAY	EACH
PER SDD 15C2	93	18	1,674	28	2,604	14	1,302	--
BORAH RD	--	--	--	--	--	--	--	1
TOTALS			1,674		2,604		1,302	1

TRAFFIC CONTROL PLACEMENT SUBJECT TO ENGINEER APPROVAL

GEOGRID TYPE SR

LOCATION	645.0220 SY
UNDISTRIBUTED	100
TOTAL	100

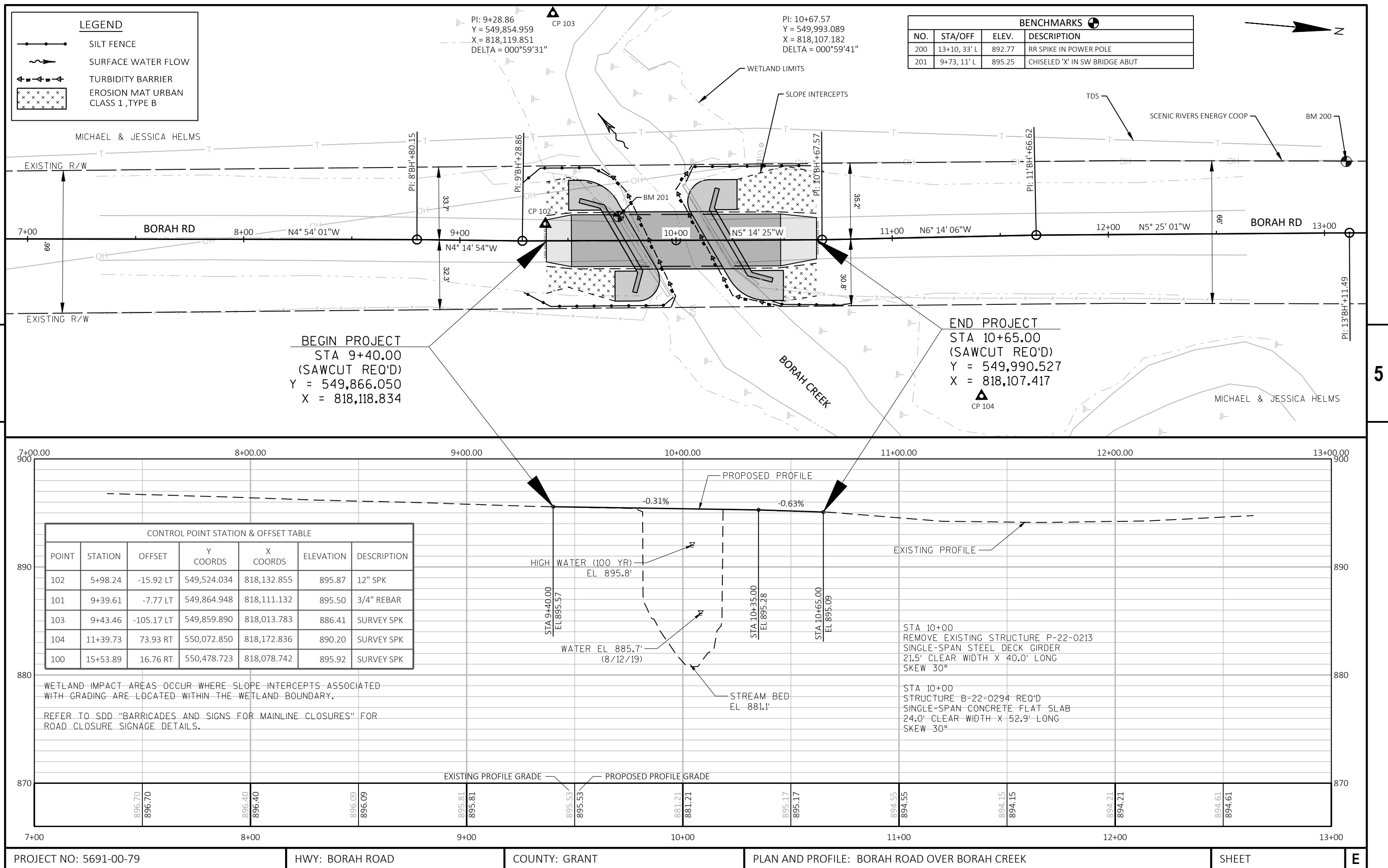
STAKING ITEMS

CATEGORY	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE	650.5000 CONSTRUCTION STAKING BASE	650.6500.01 CONSTRUCTION STAKING STRUCTURE LAYOUT (B-22-0294)	650.9910.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (ID 5691-00-79)	650.9920 CONSTRUCTION STAKING SLOPE STAKES
		LF	LF	LS	LS	LF
0010	9+40 to 10+65	75	75	--	1	75
0020	B-22-0294	--	--	1	--	--
TOTALS		75	75	1	1	75

SAWING ASPHALT

		690.0150 LF
STATION	LOCATION	
9+40	LT & RT	20
10+65	LT & RT	20
TOTAL		40

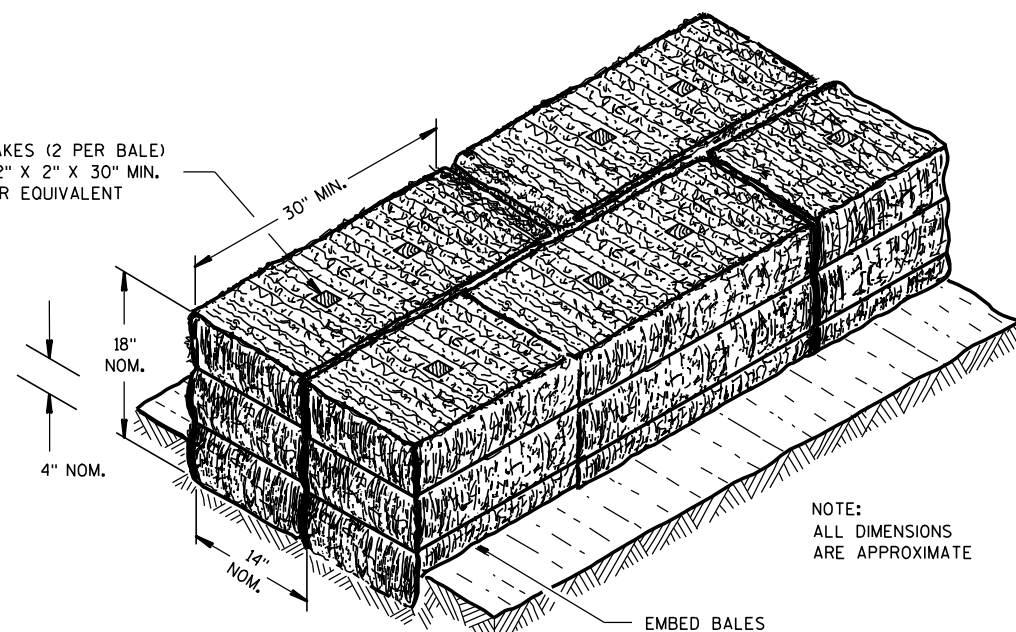
ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED



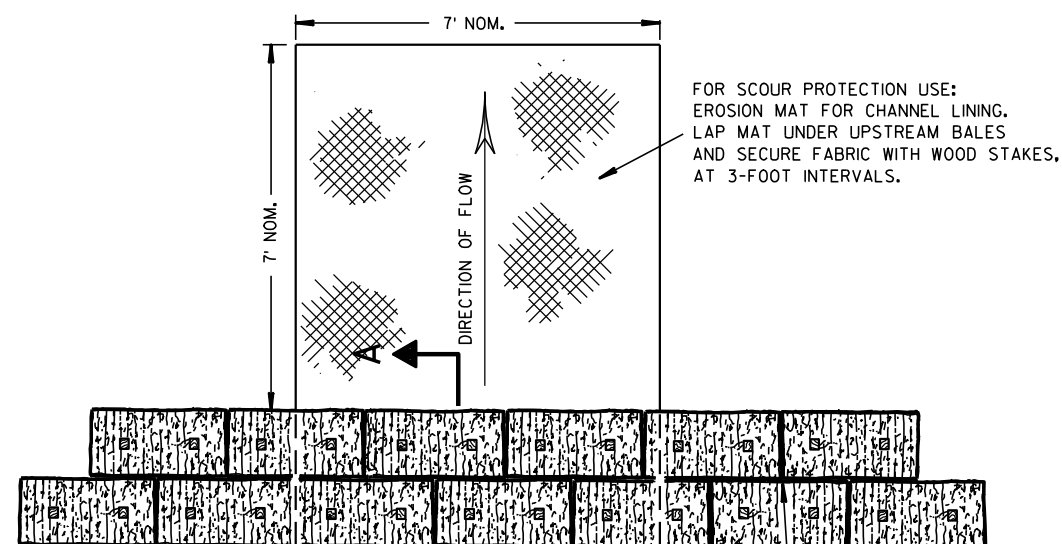
Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

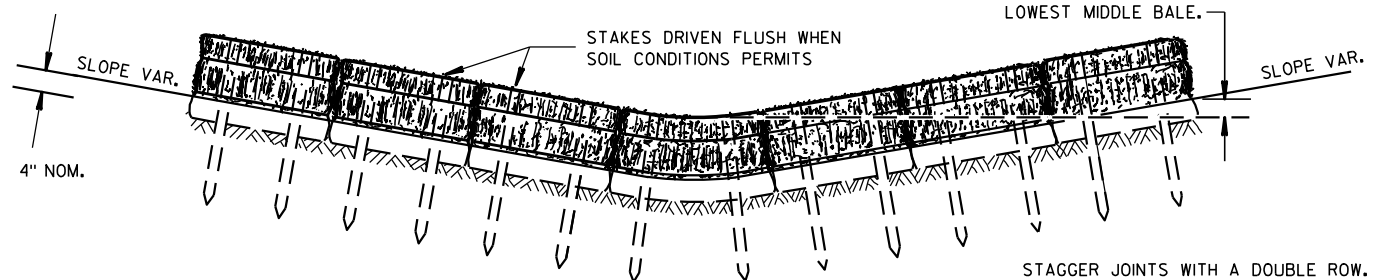
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



SECTION A-A



PLAN VIEW



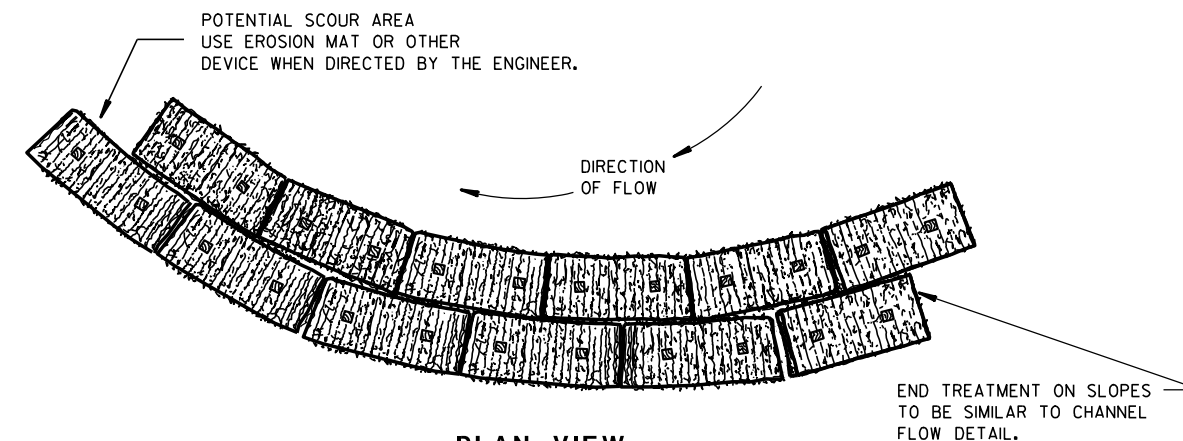
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

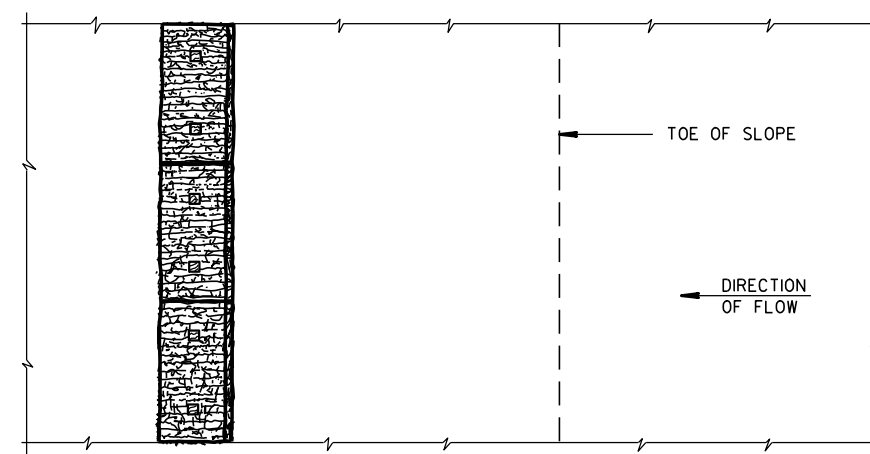
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

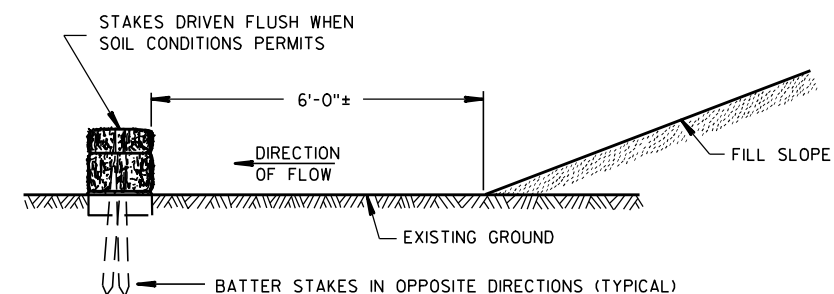


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

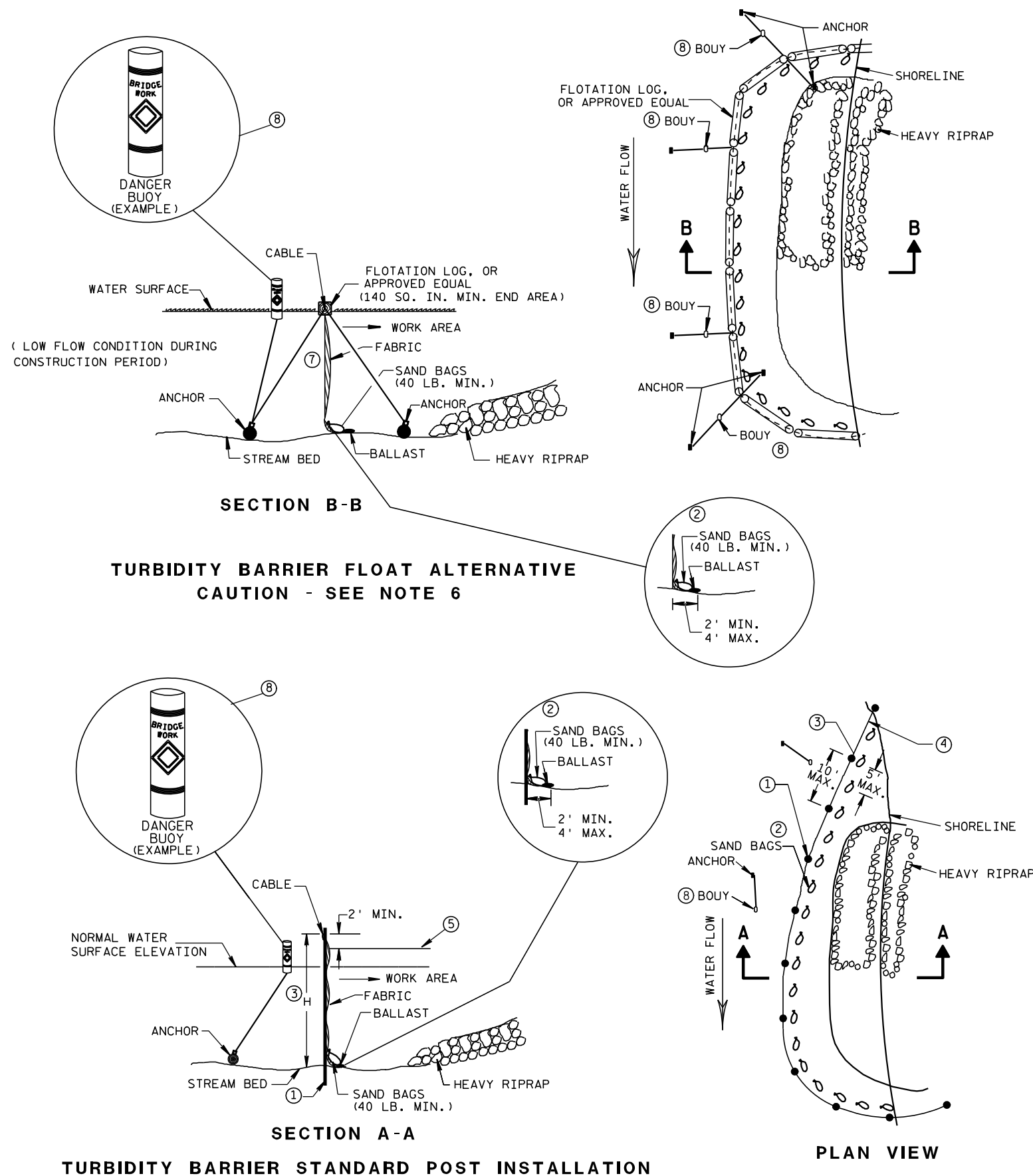
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER

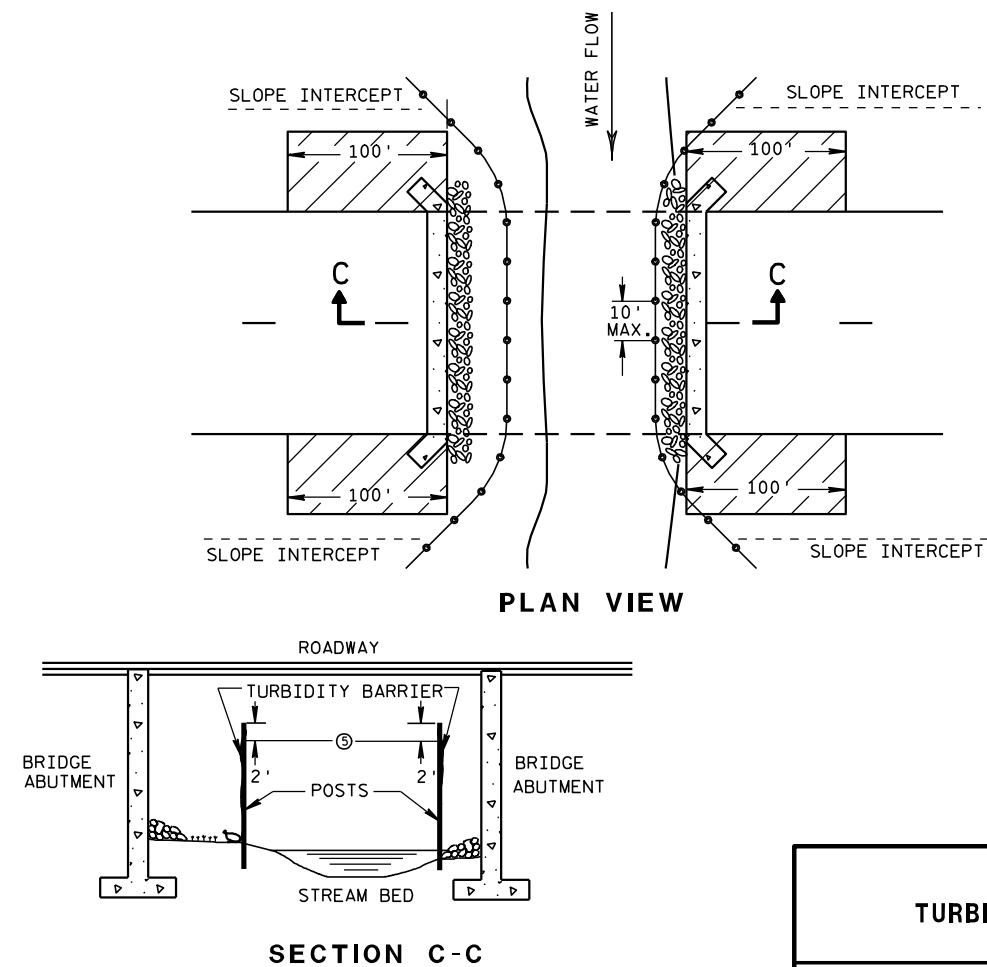


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

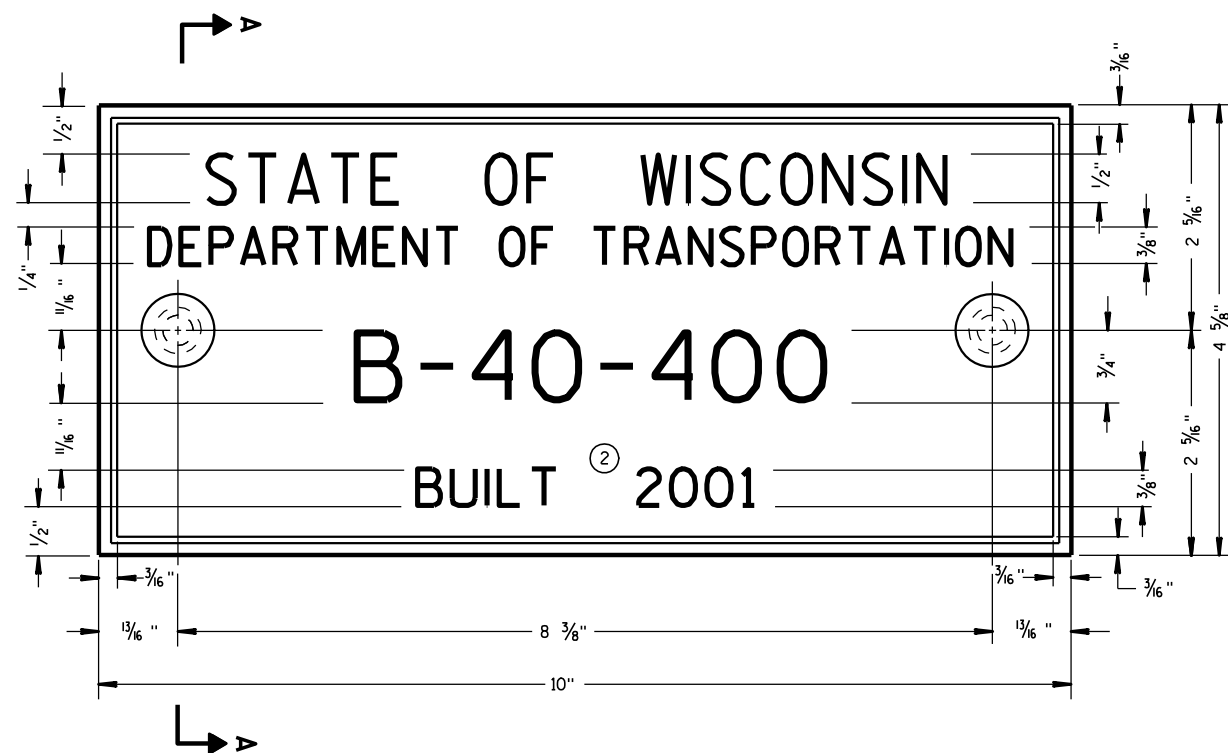
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

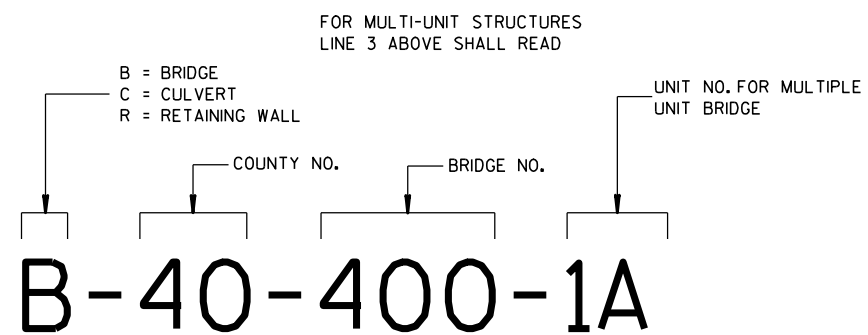
6/04/02
DATE

FHWA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



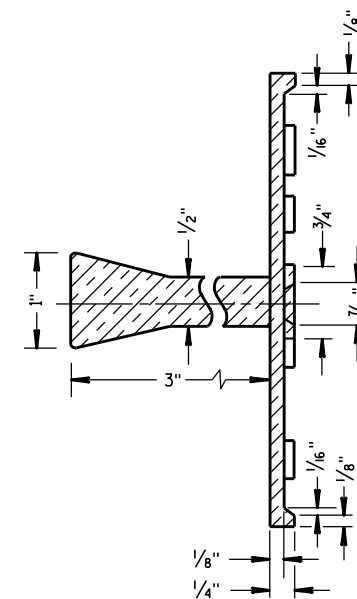
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

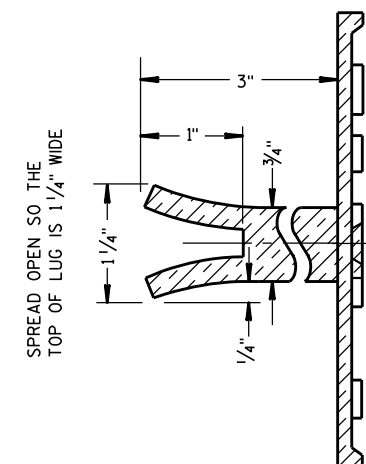
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

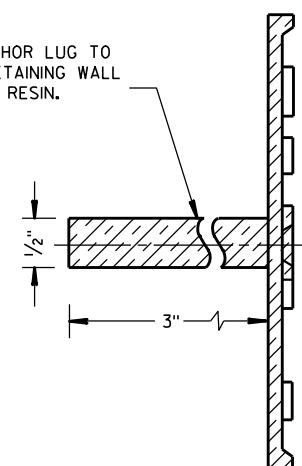


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

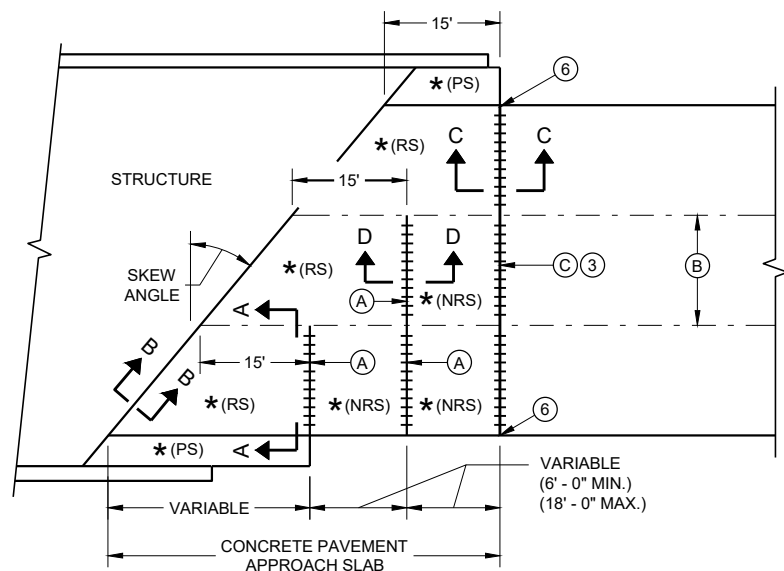
STATE OF WISCONSIN
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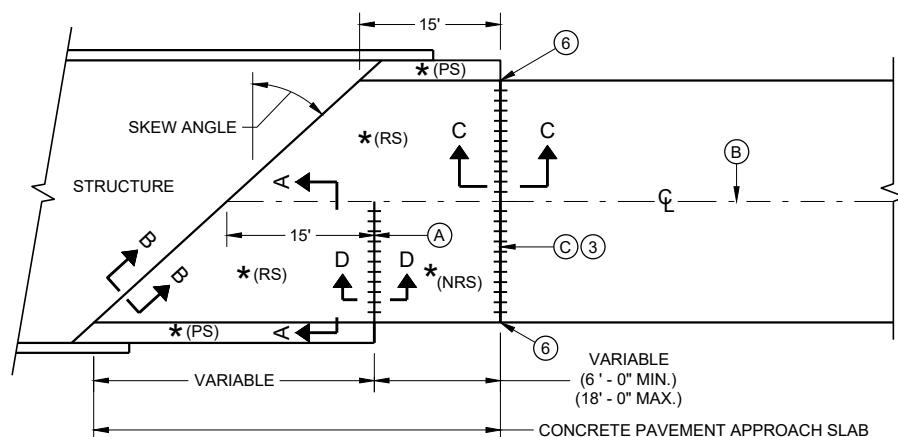
3/26/10
DATE

FHWA

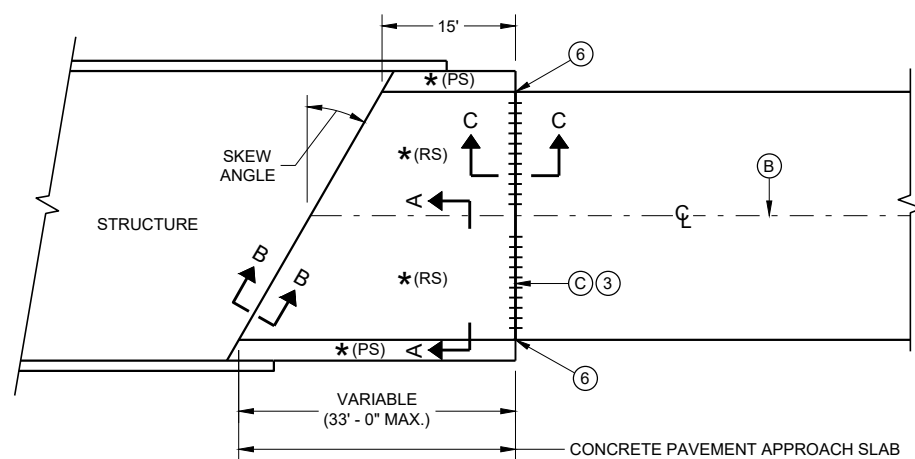
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH
(PAVEMENT MORE THAN TWO LANES)**



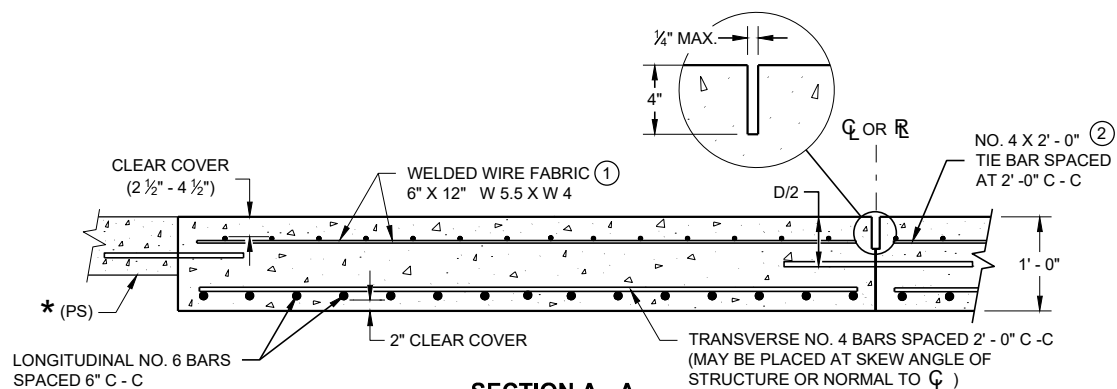
**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**



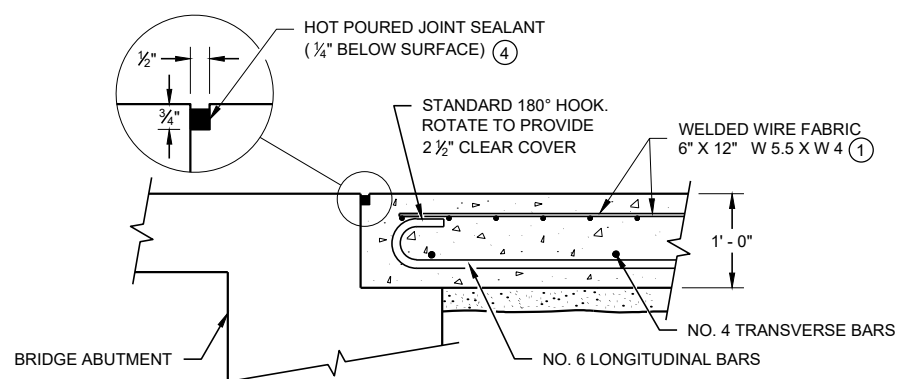
**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')**

APPROACH SLAB AND ADJACENT PAVEMENT

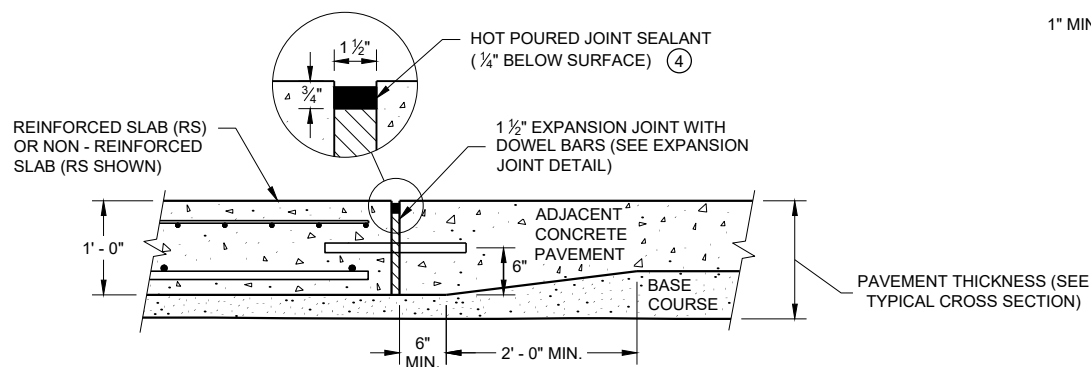
- * (RS) = REINFORCED CONCRETE SLAB
- * (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- * (NRS) = NON - REINFORCED CONCRETE SLAB
- *** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A
REINFORCEMENT POSITIONING DETAIL**



**SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT**



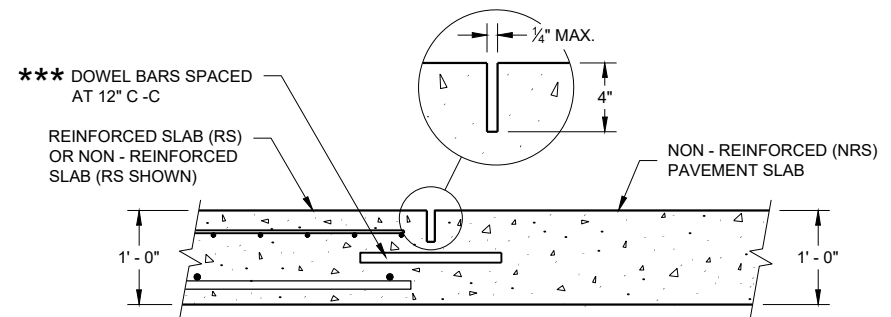
**SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**

GENERAL NOTES

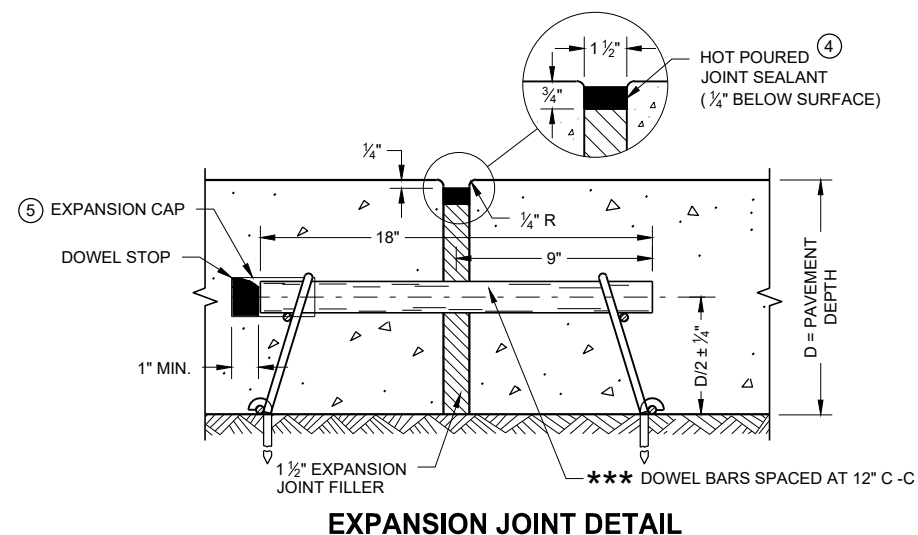
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT CONFORMING TO STANDARD SPECIFICATION 415.2.6.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
- ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- (A) STANDARD CONTRACTION JOINT NORMAL TO \mathcal{C} OR \mathcal{R} .
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO \mathcal{C} OR \mathcal{R} .



**SECTION D - D
CONTRACTION JOINT**



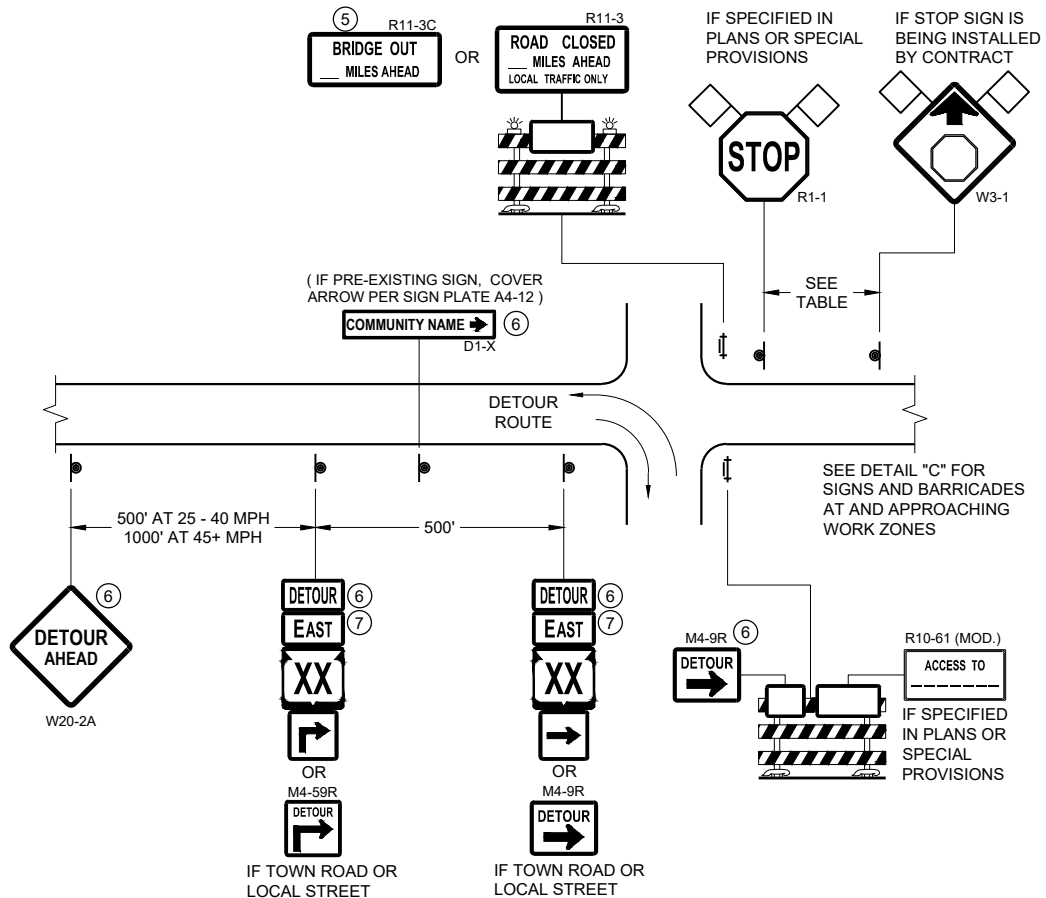
EXPANSION JOINT DETAIL

CONCRETE PAVEMENT APPROACH SLAB

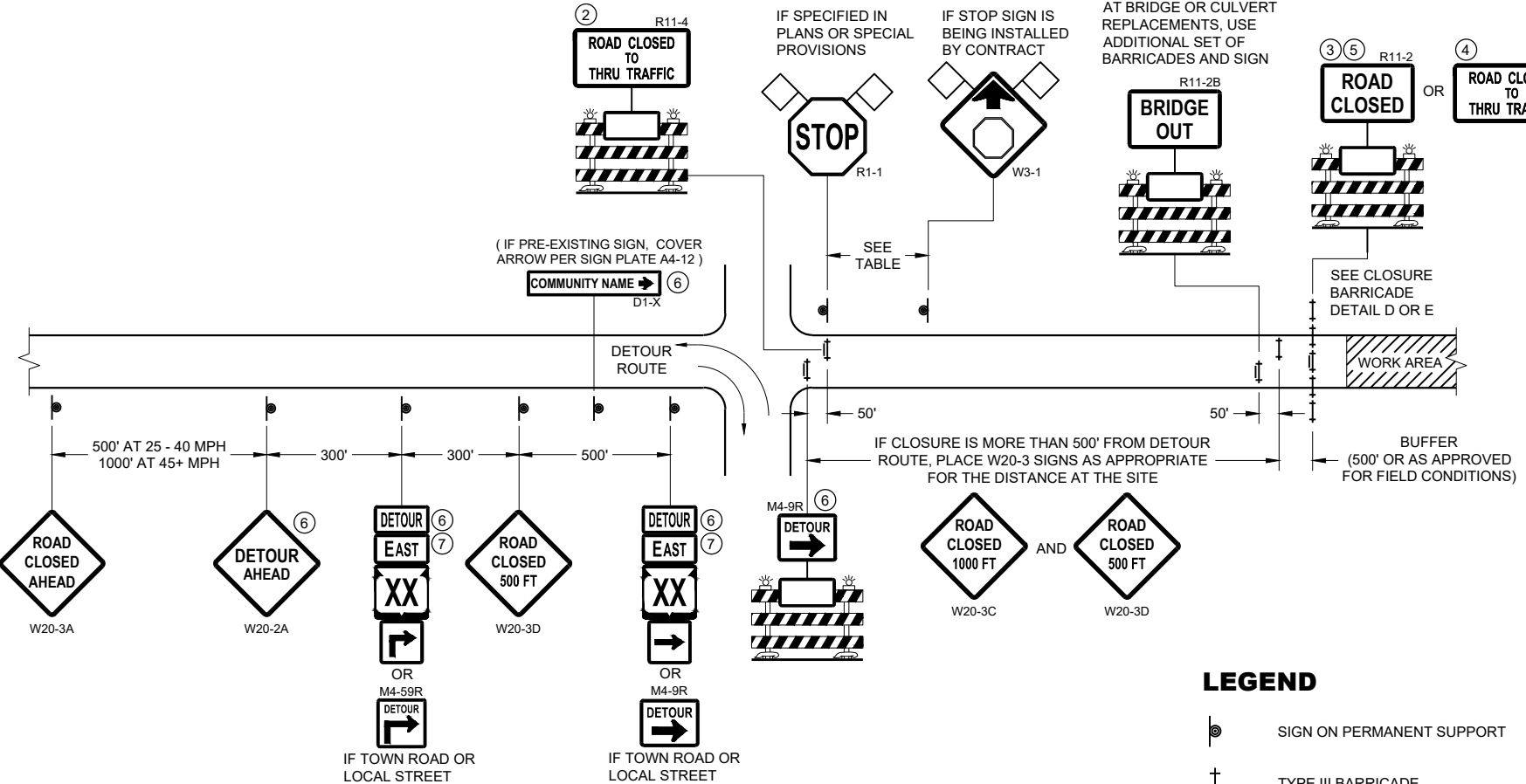
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR

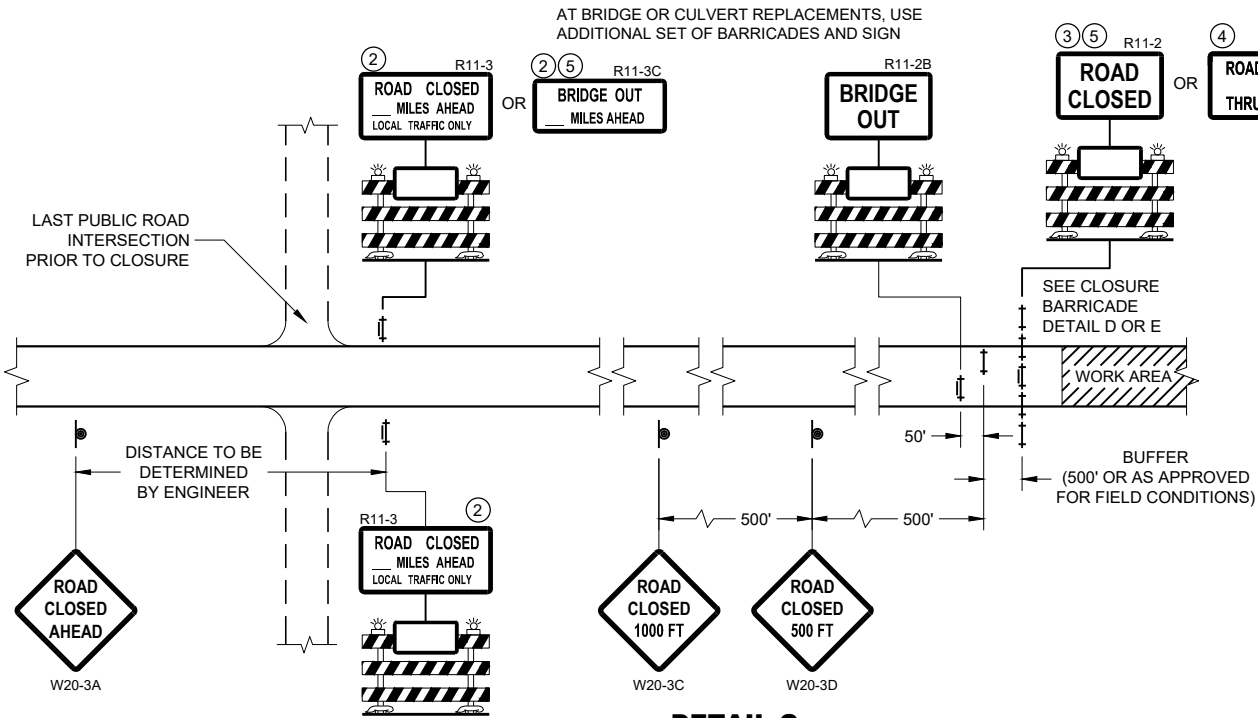
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DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

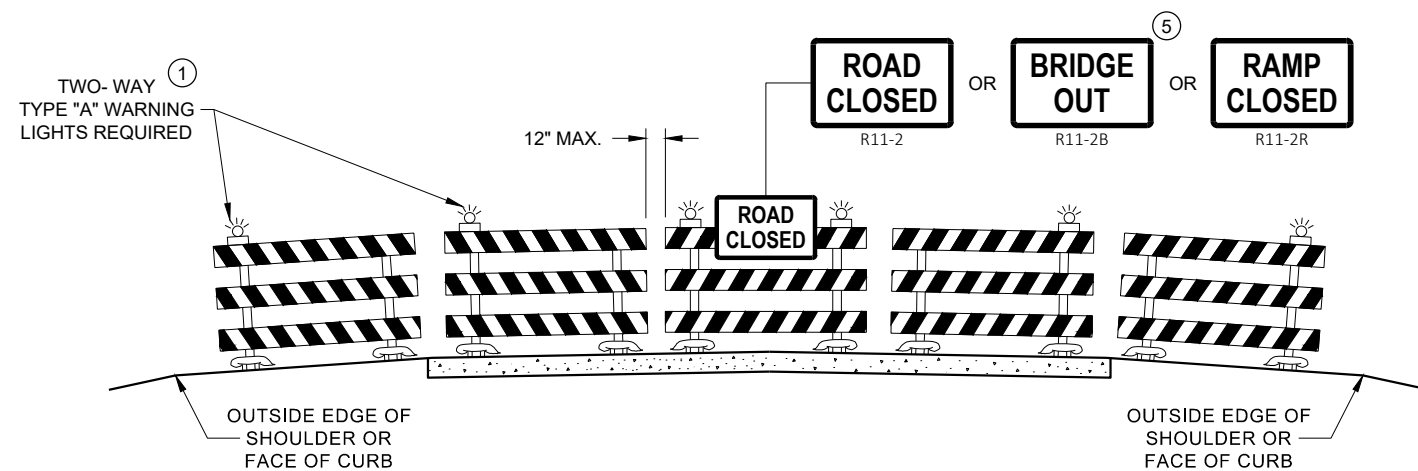
DETOUR M4 - 8
EAST M3 - X
XX OR **XX** OR **COUNTY X**
M1 - 4 M1 - 6 M1 - 5A
→ OR **→**
M05 - 1 M06 - 1

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

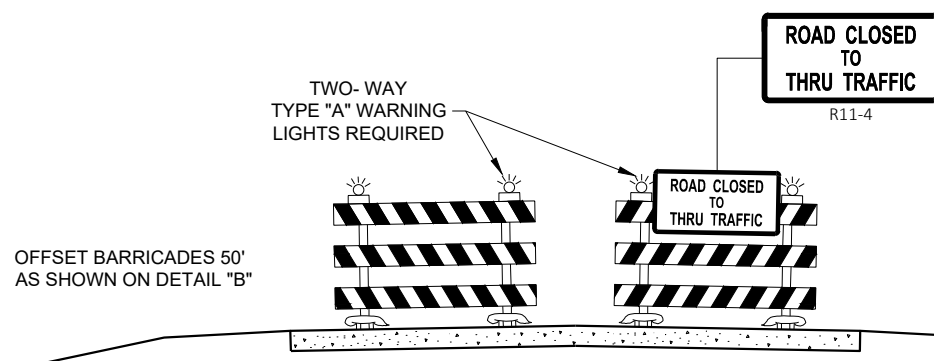
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"

R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"

M4 - 9 SHALL BE 30" X 24"

M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1 - 4. M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)

MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1 - 1 SHALL BE 36" X 36"

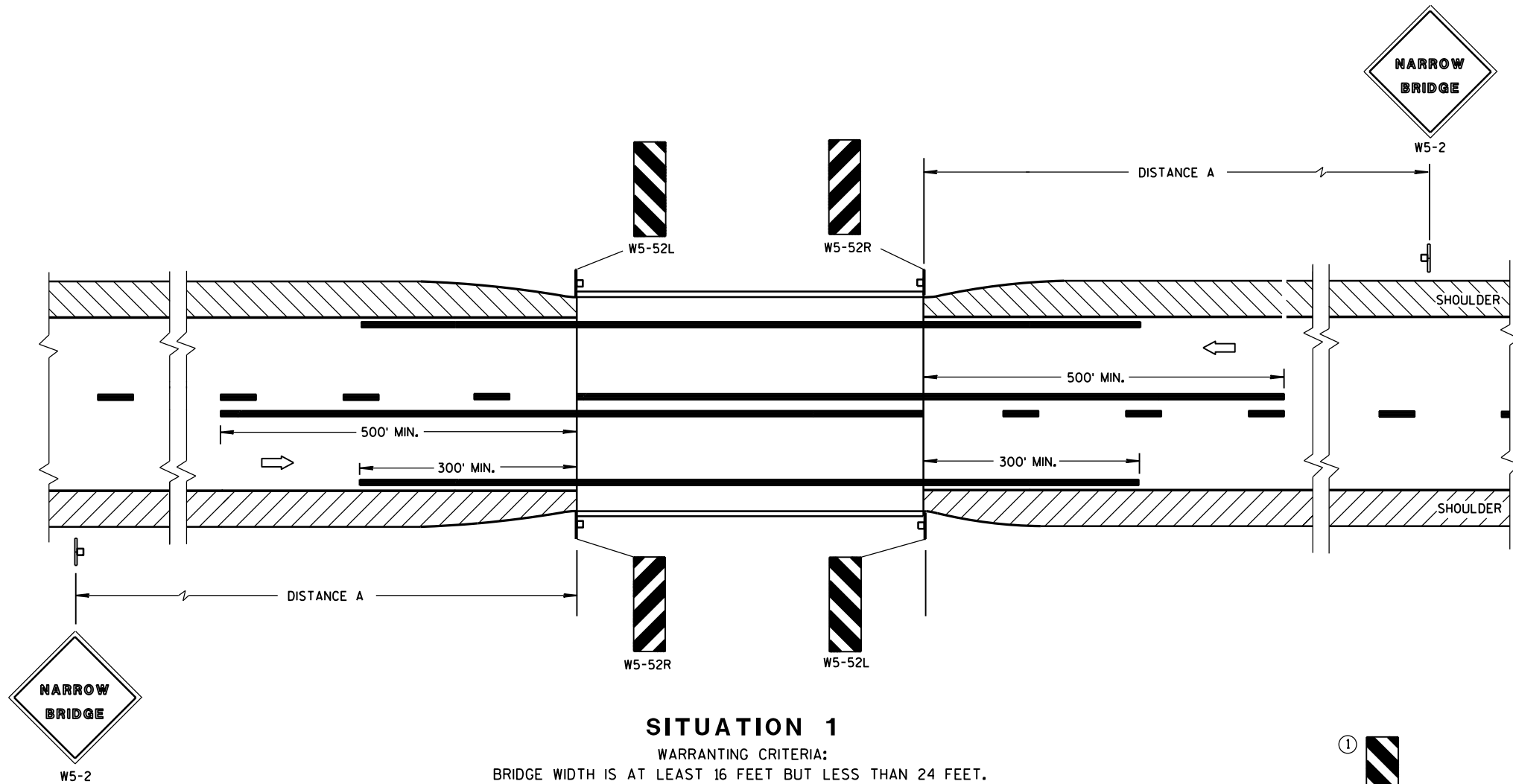
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 _____ /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

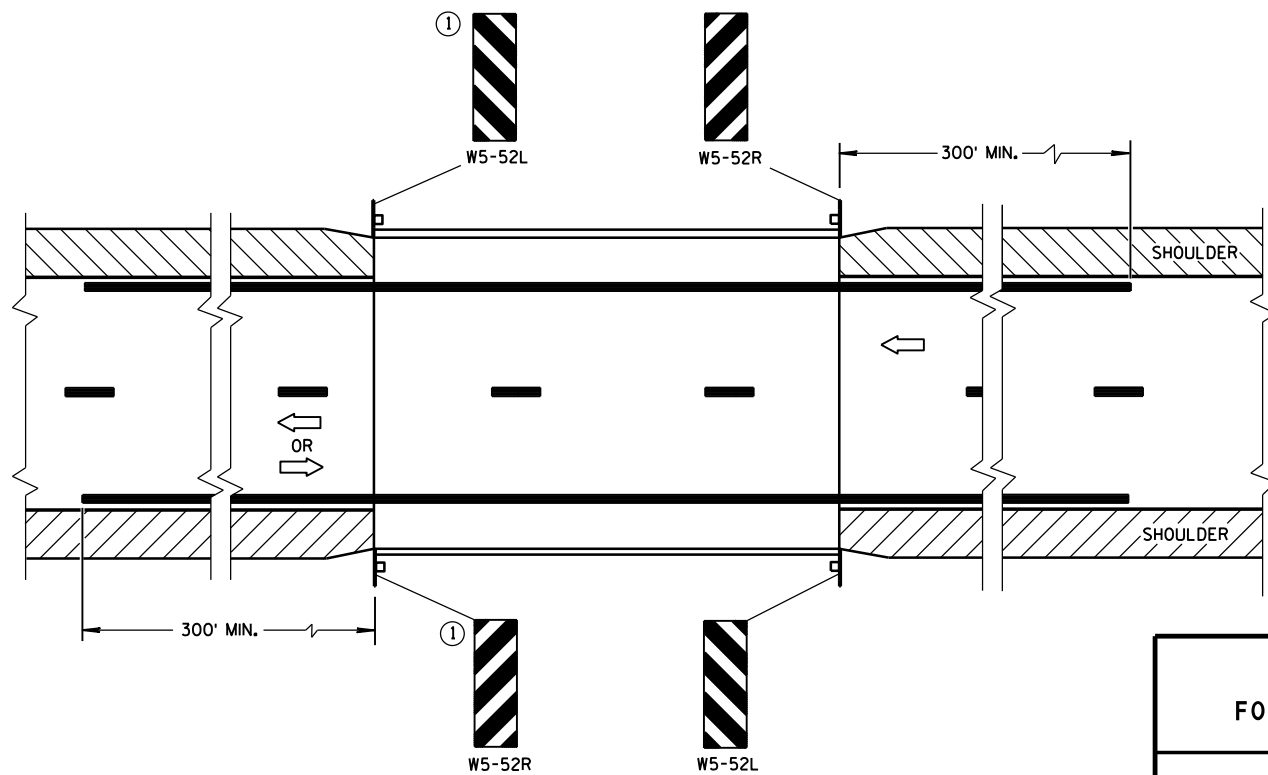
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

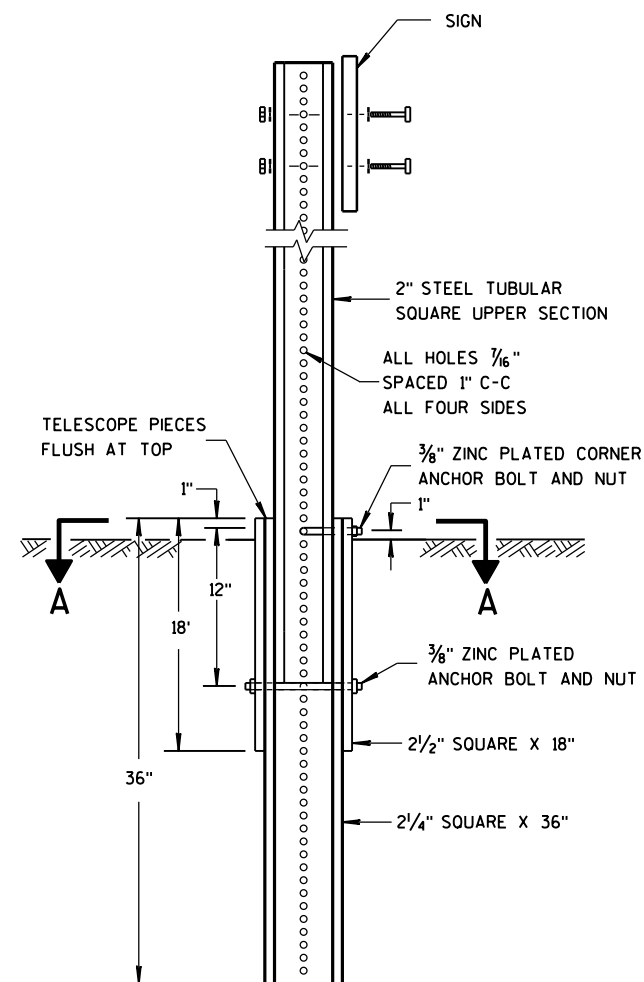
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

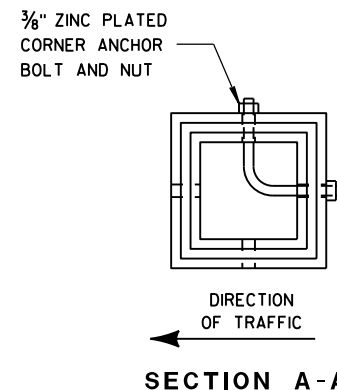


DETAIL OF TUBULAR
STEEL SIGN POST

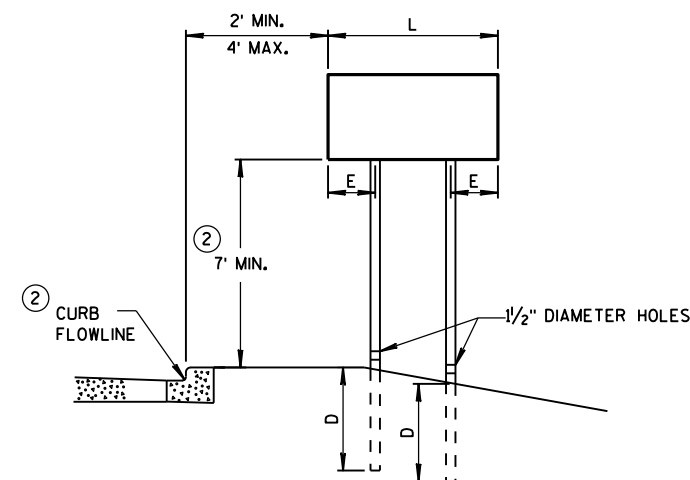
TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



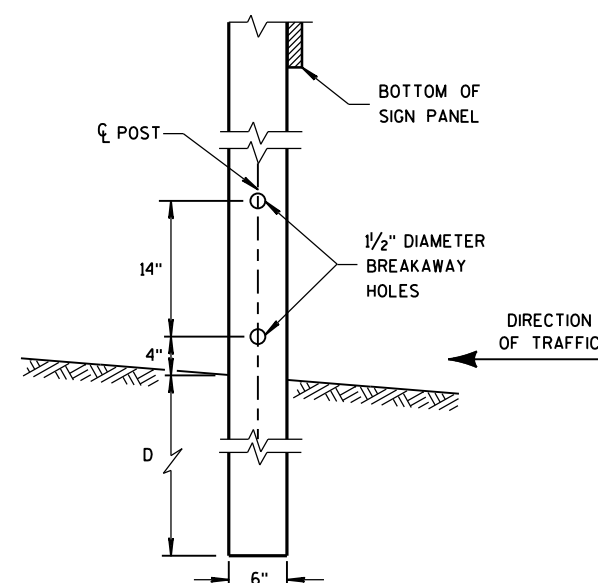
SECTION A-A



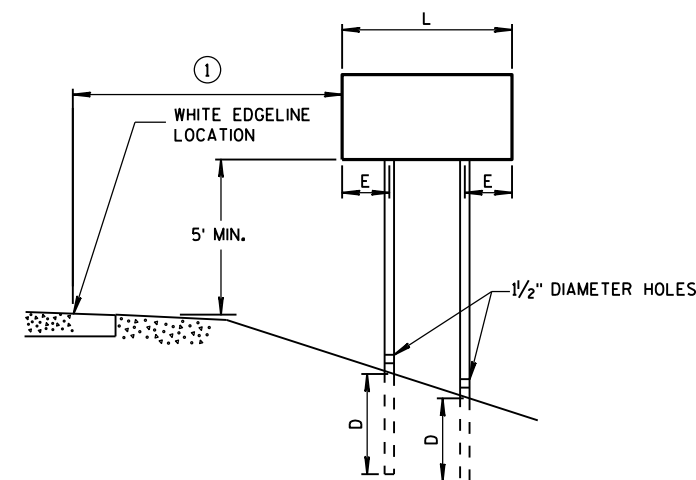
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

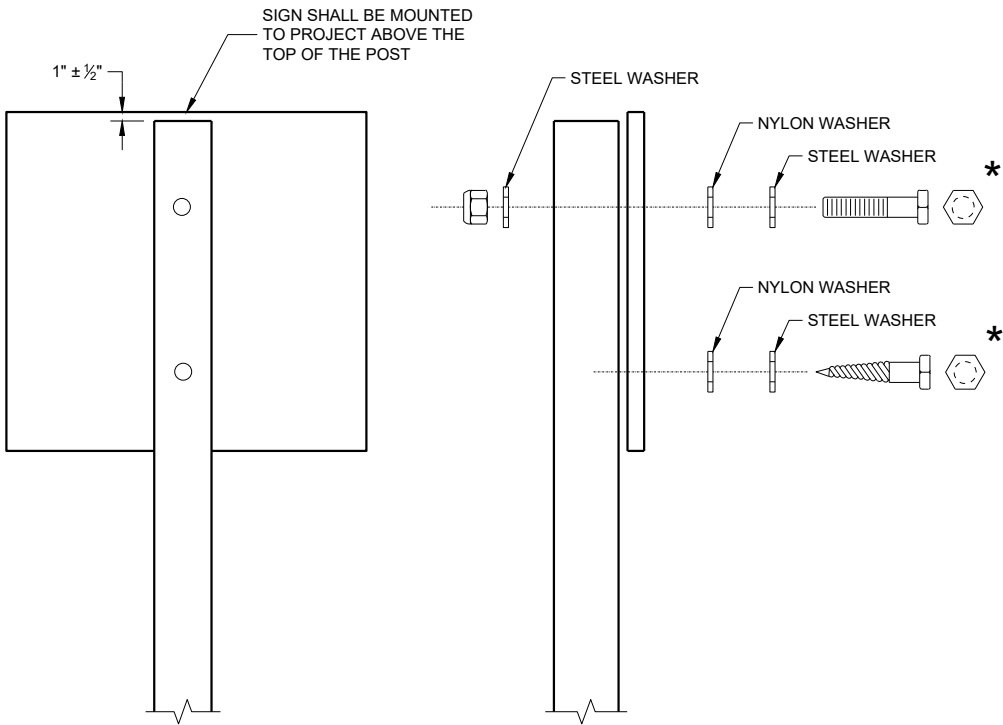
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS
SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH
SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED
COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")
LAG SCREWS - 3/8" x 3"
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

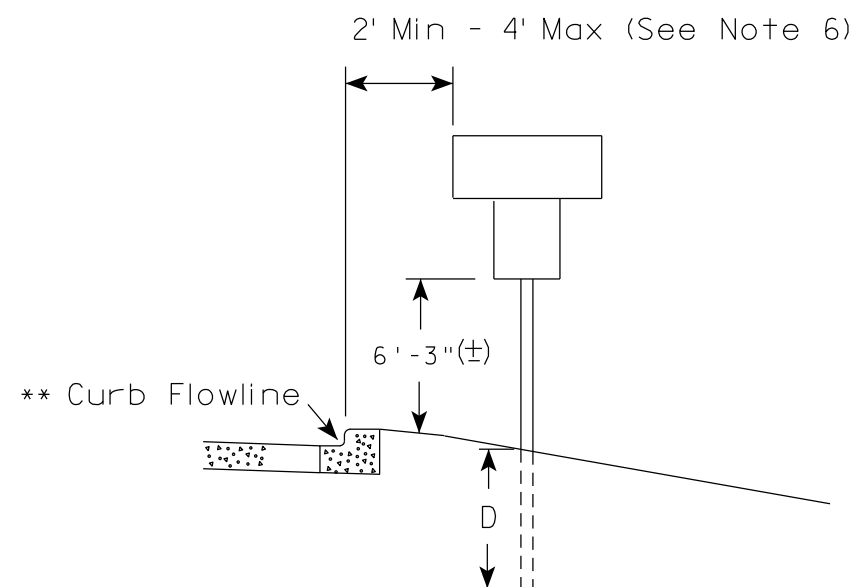
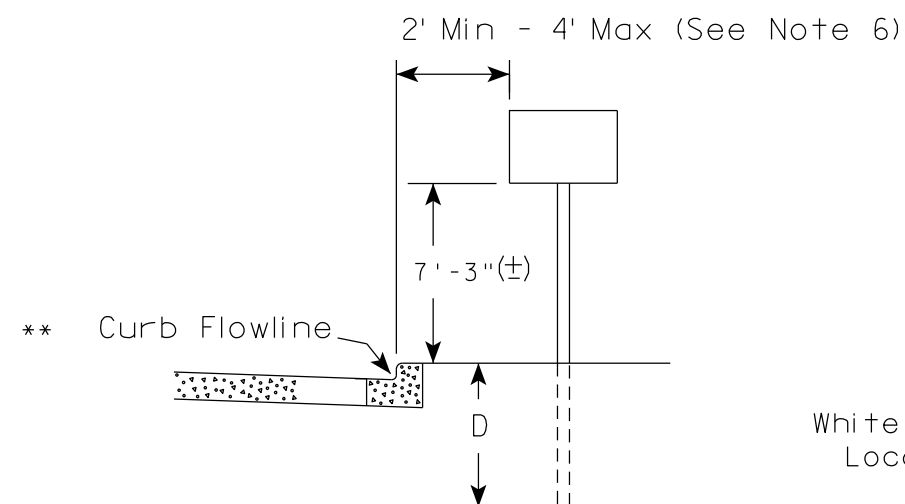
SQUARE STEEL POST (2" x 2")
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION
PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM
SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH
THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER
THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

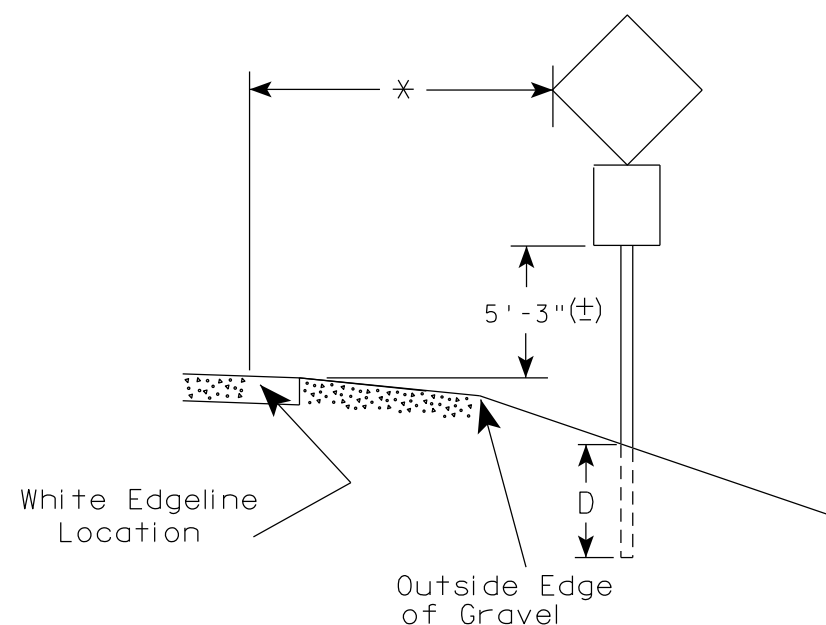
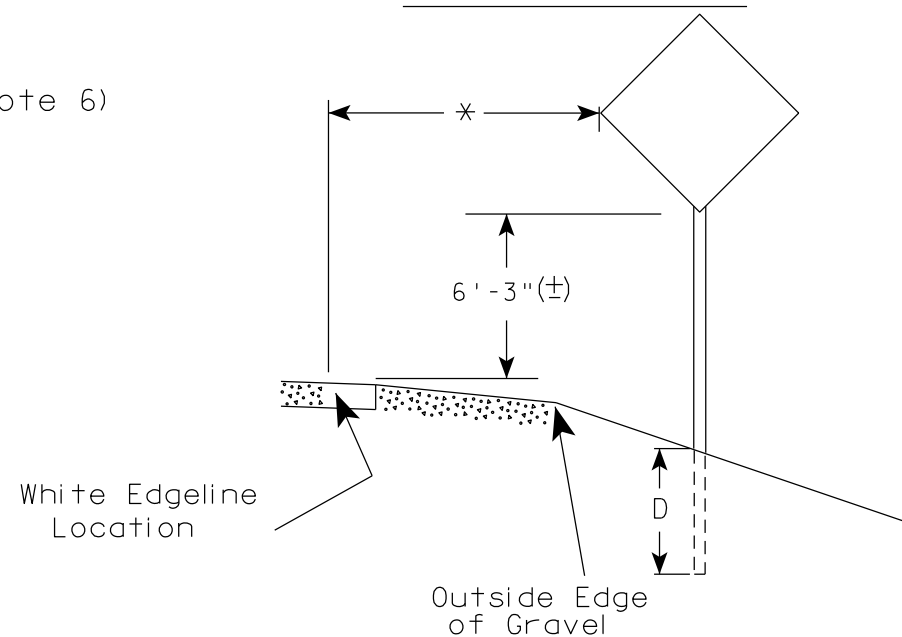
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



✱ 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/13/2020 PLATE NO. A4-3.22

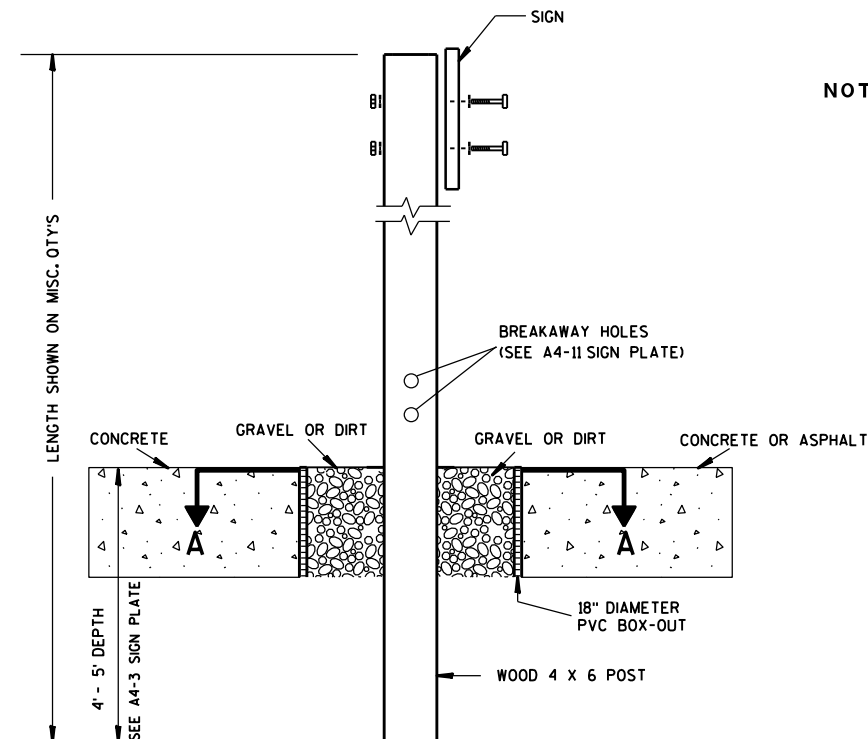
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

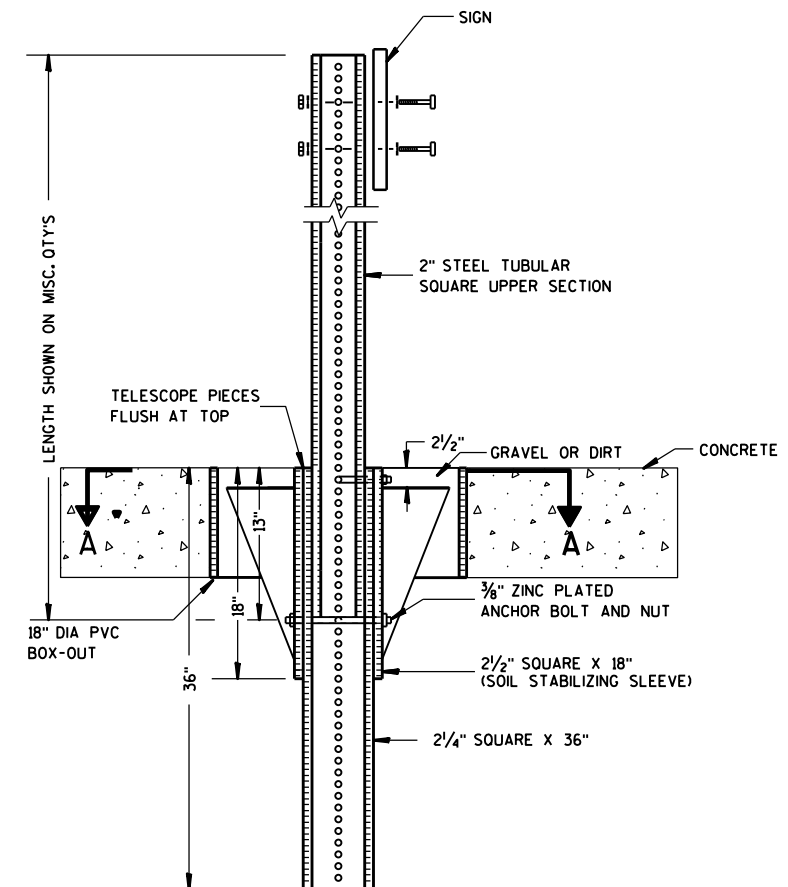
E



ELEVATION VIEW

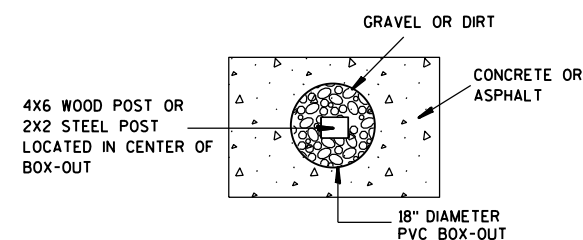
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

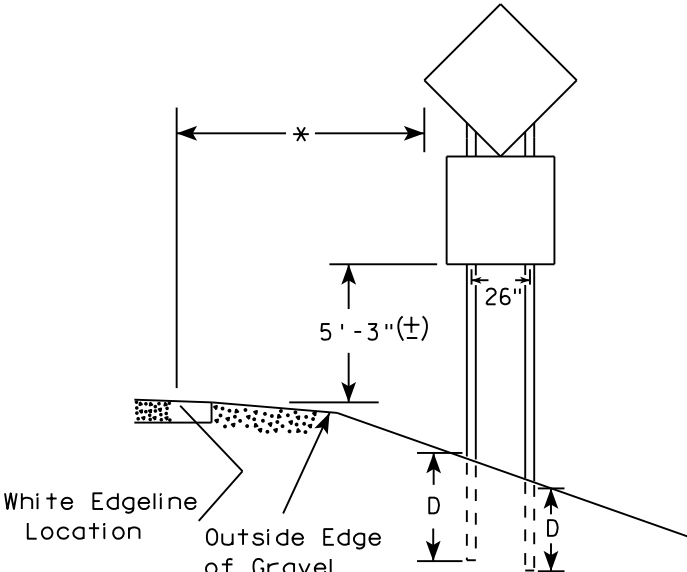
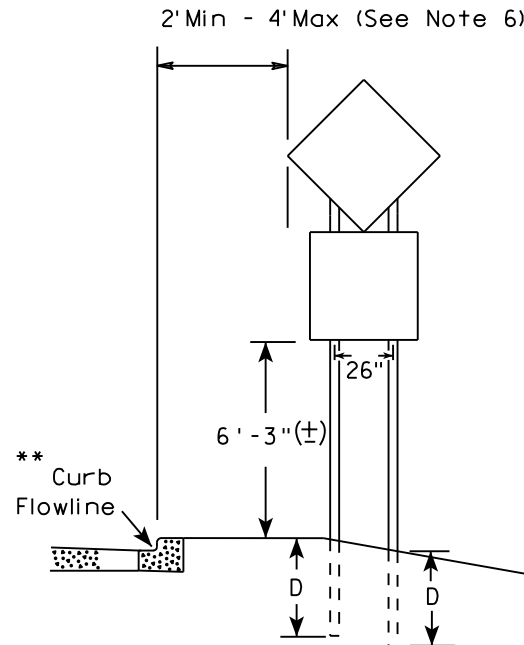
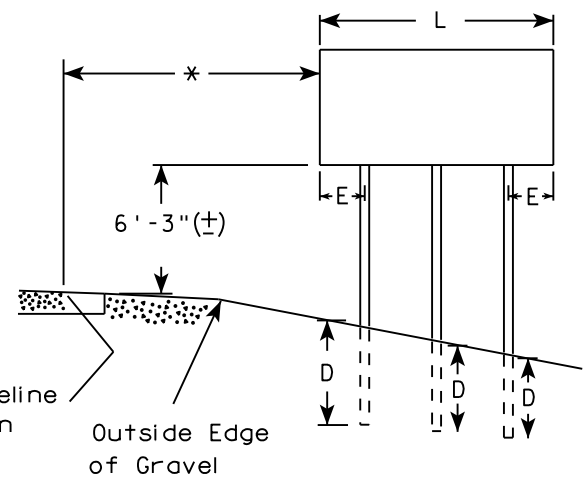
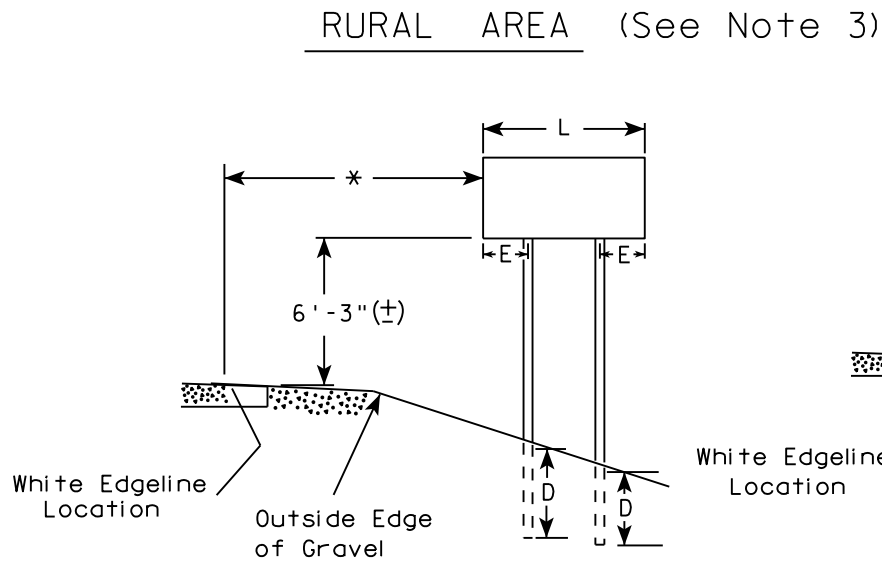
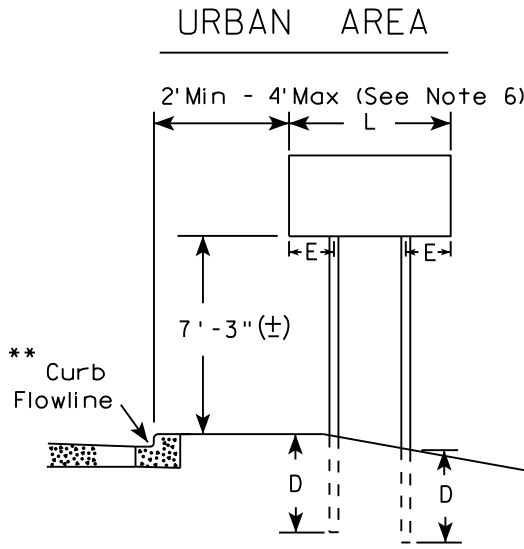
FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1



SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

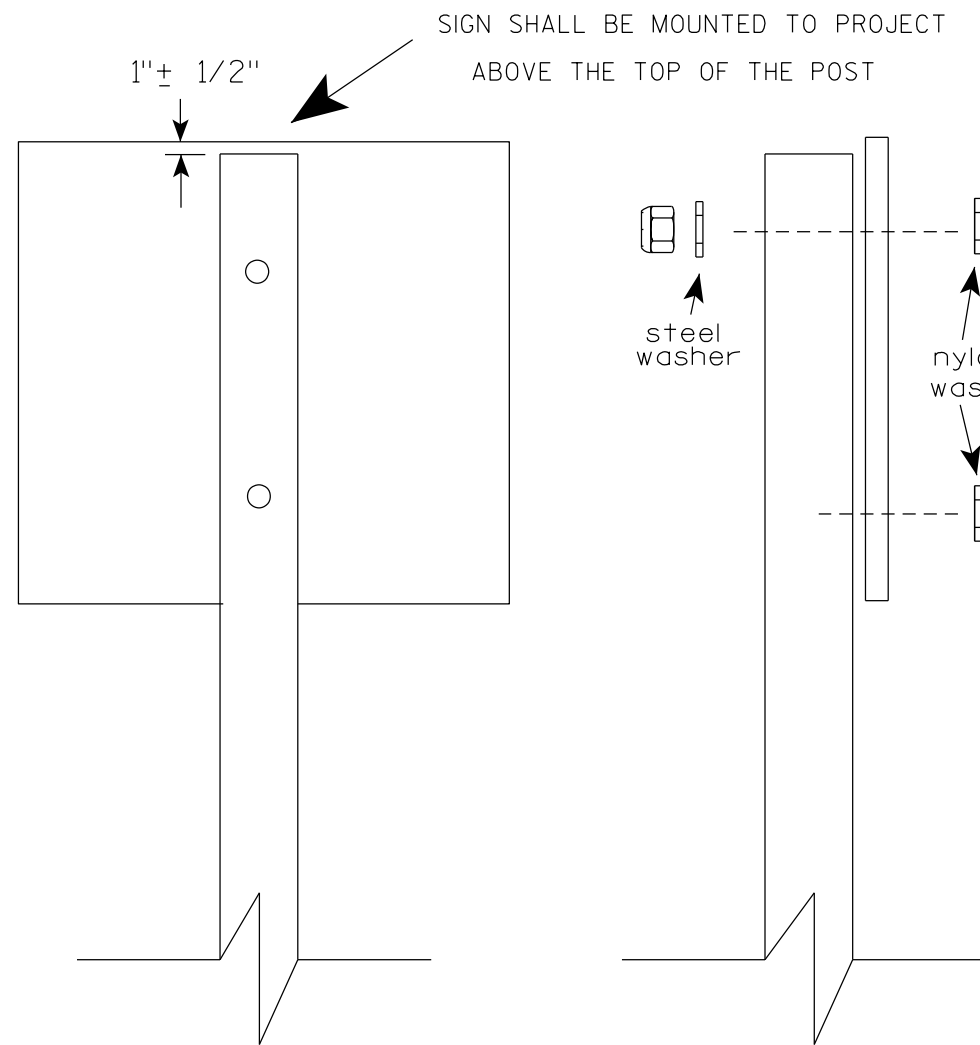
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15

- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. J-Assemblies are considered to be one sign for mounting height.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

- * 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.
- ** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.
- *** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

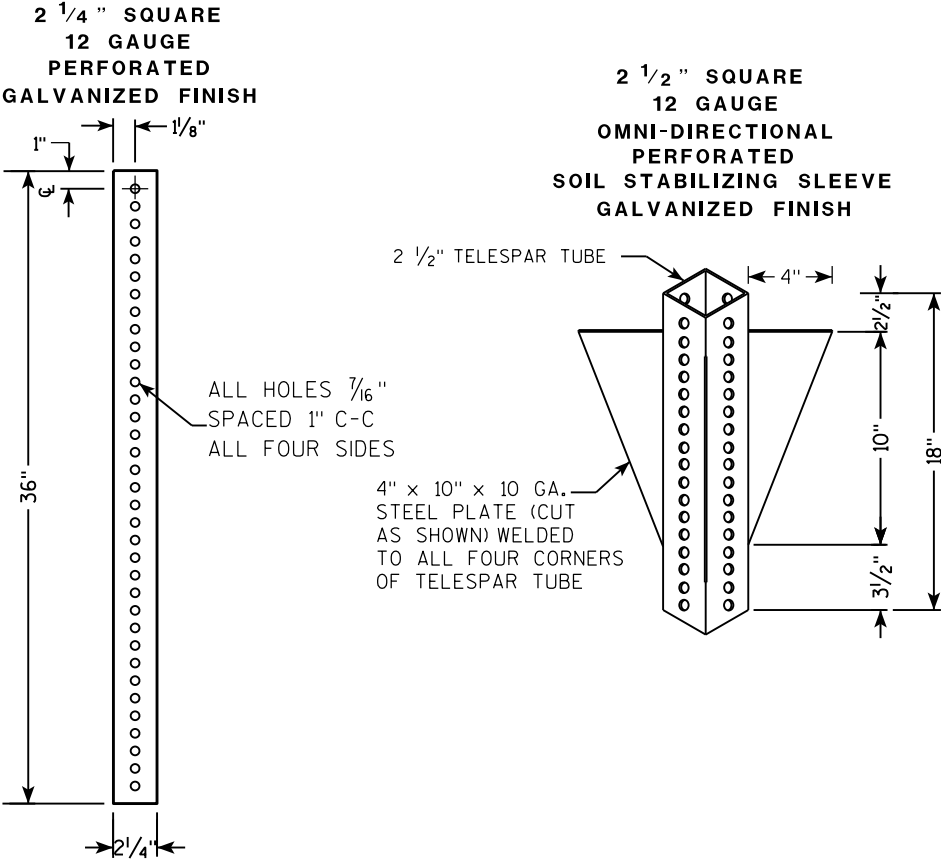
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

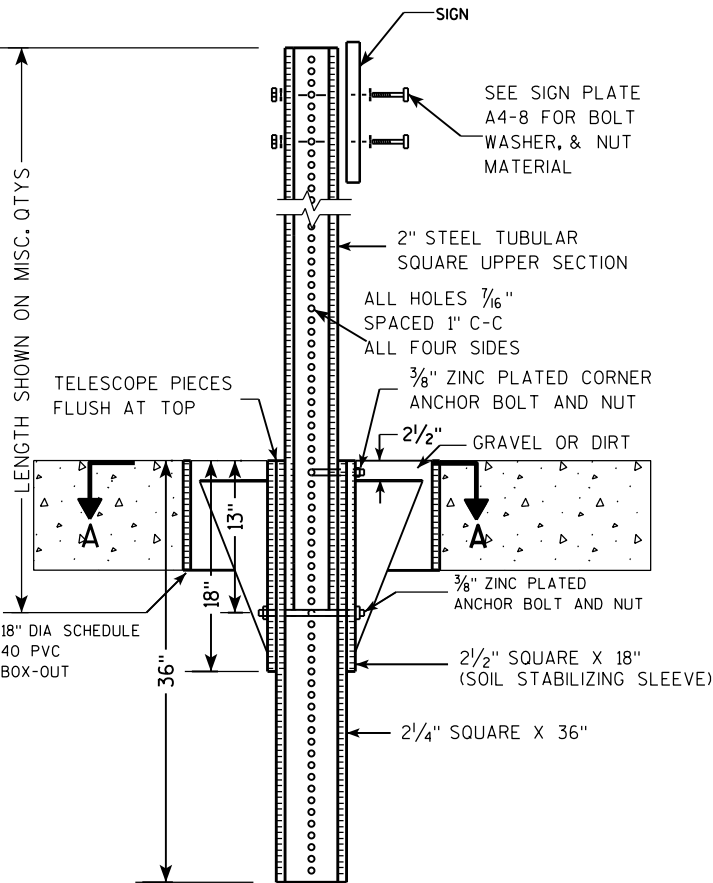
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

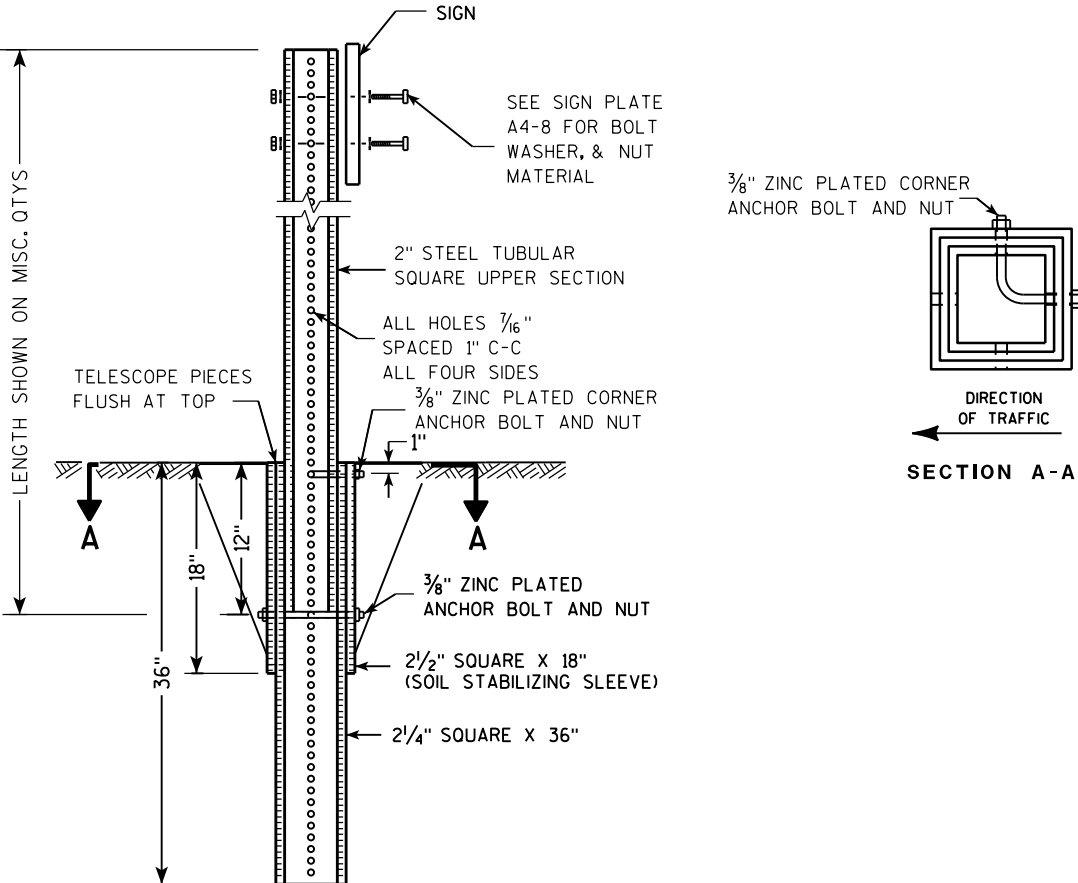
TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

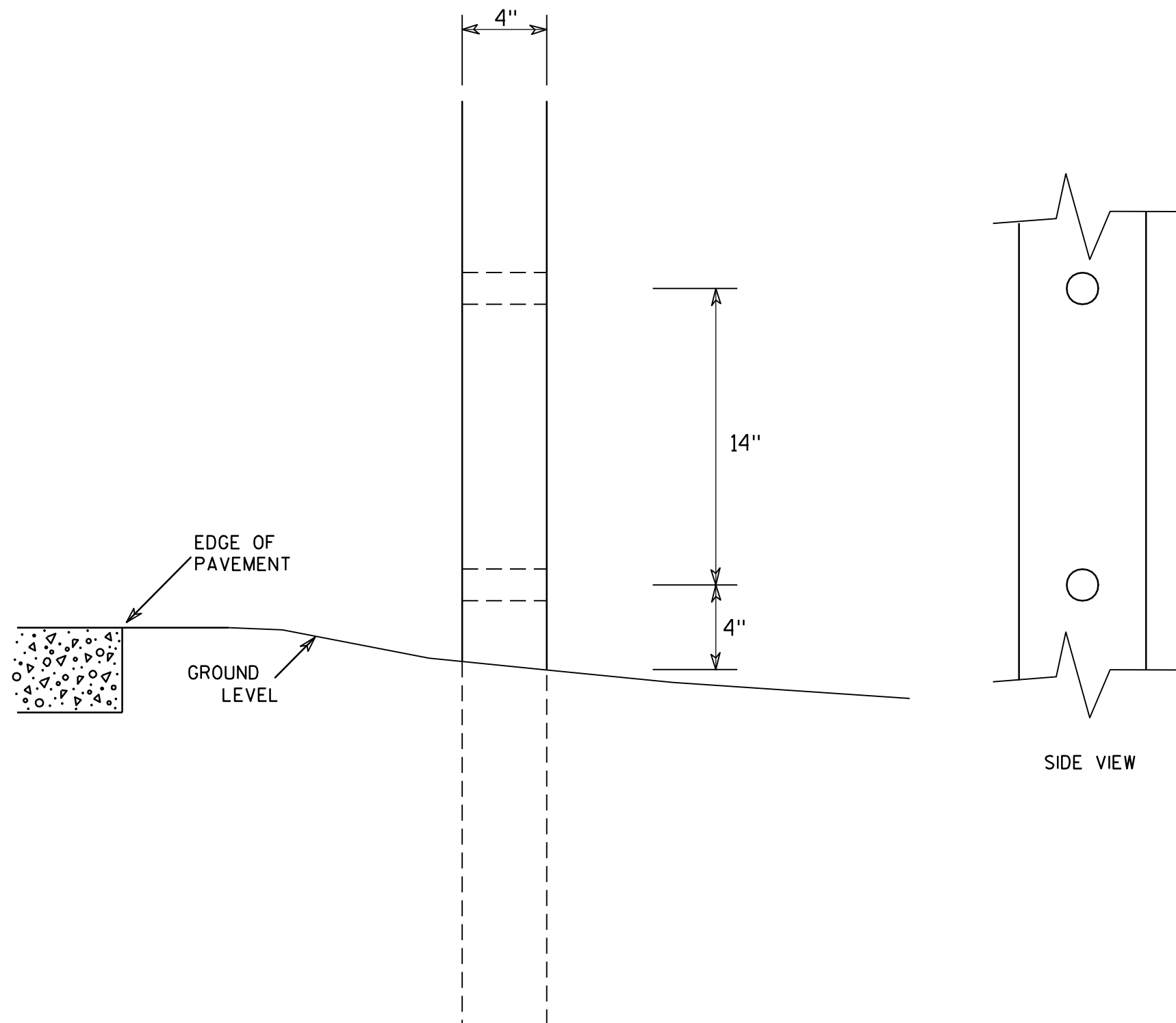
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

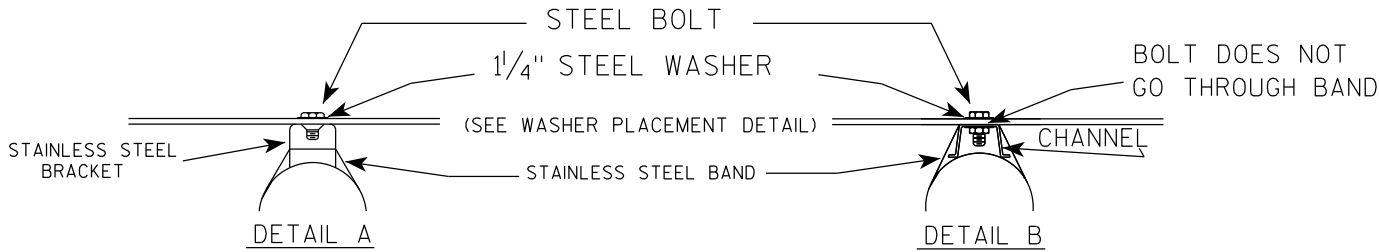
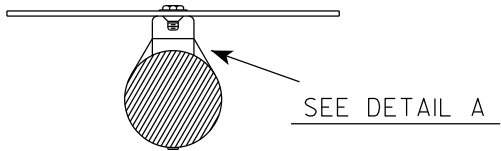
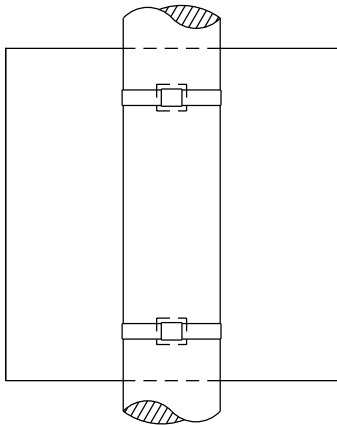
COUNTY:

SHEET NO:

E

BANDING

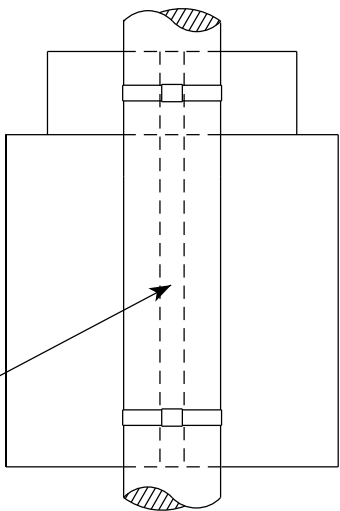
SINGLE SIGN



GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

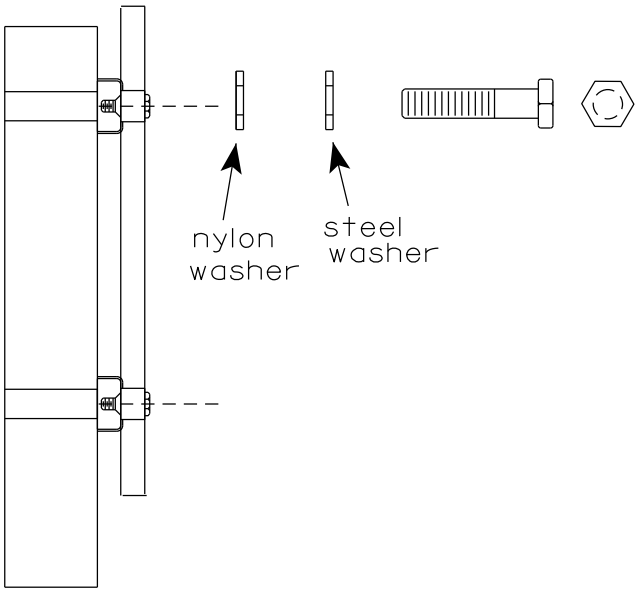
"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

SEE DETAIL B

WASHER PLACEMENT



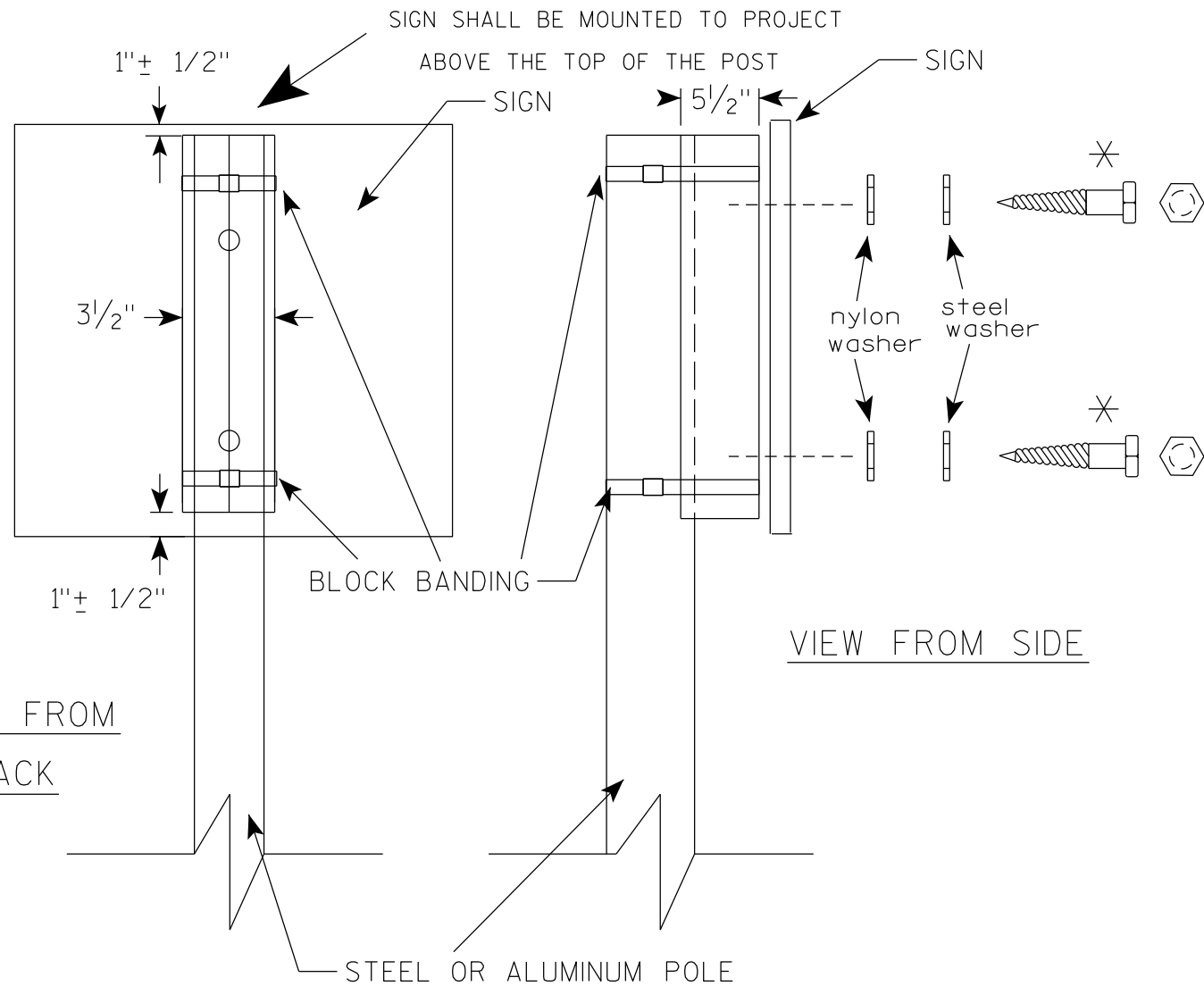
WASHERS (ALL POSTS) -
1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

STANDARD SIGN
SIGN BANDING DETAILS

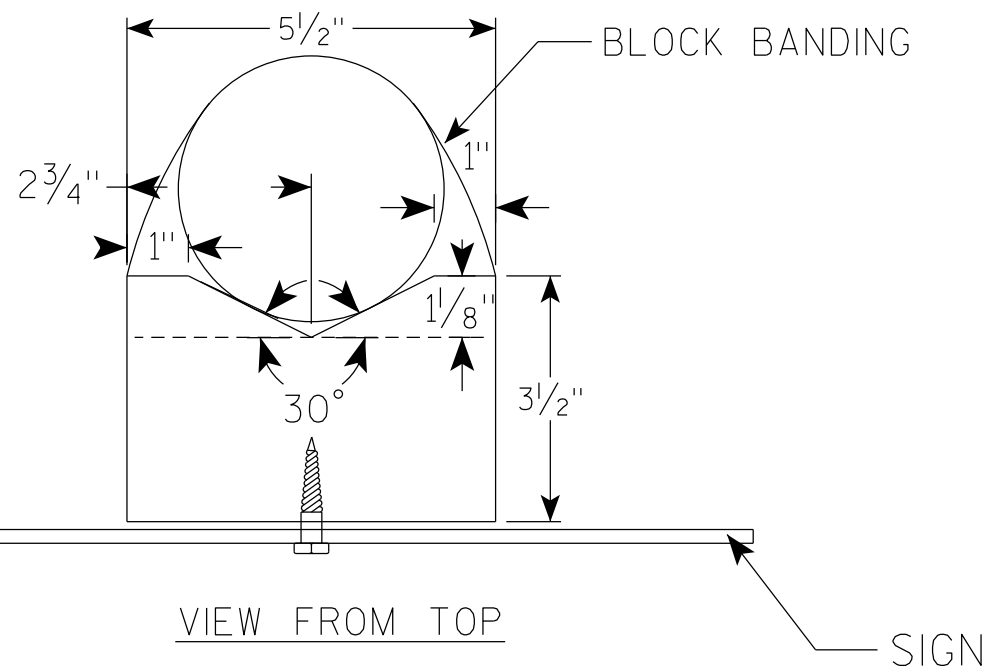
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4

VIEW FROM
BACK



VIEW FROM SIDE



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

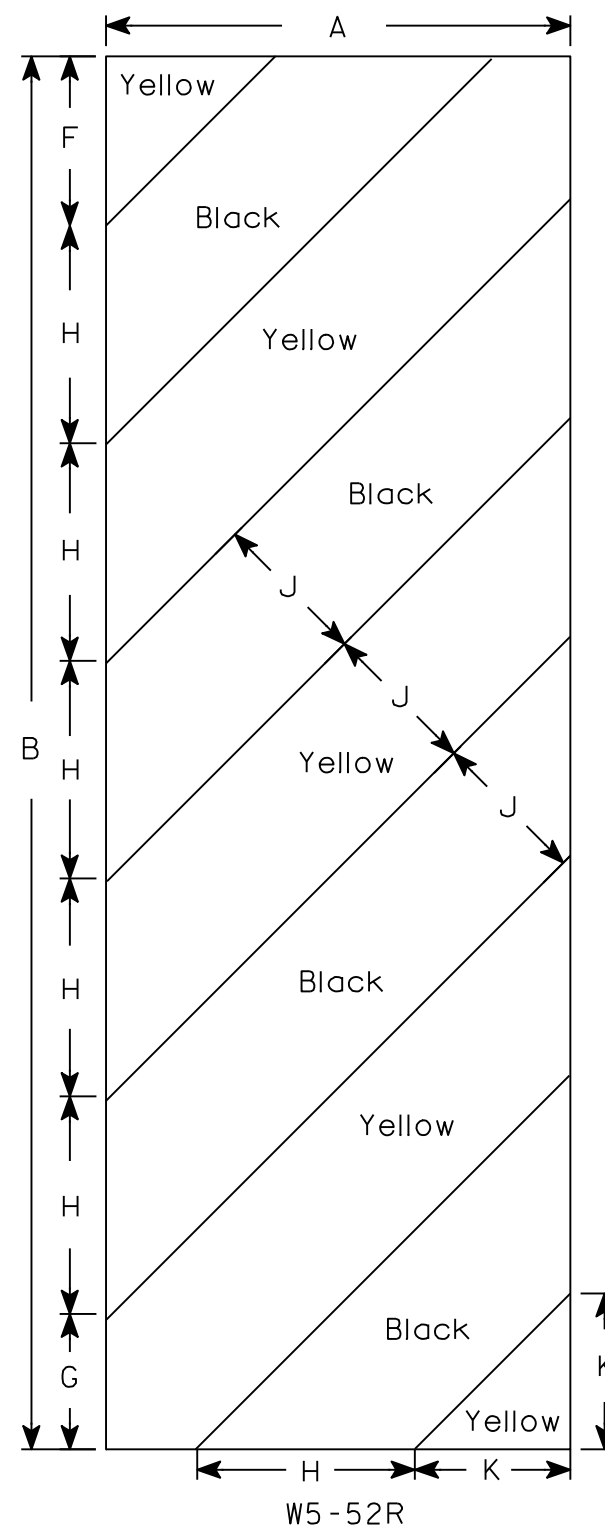
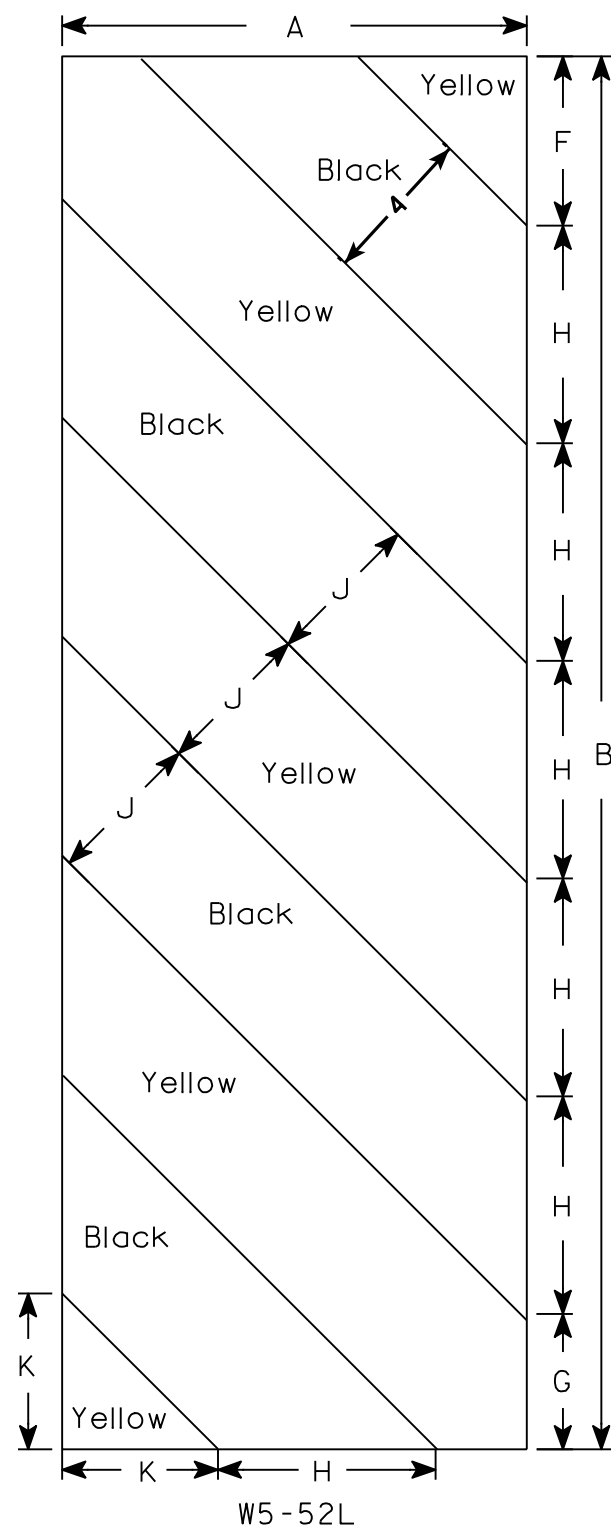
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-10.2

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

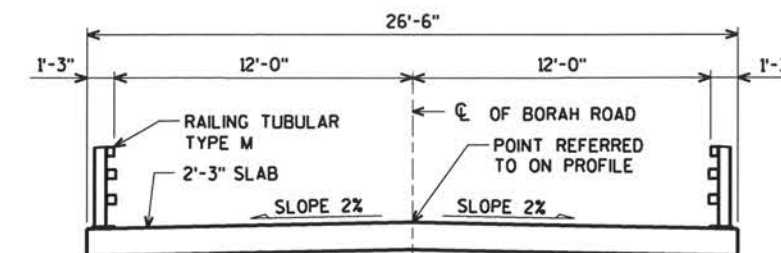
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



TYPICAL SECTION THRU BRIDGE

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR: 1.11
 OPERATING RATING FACTOR: 1.44
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 "/S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE f'_c = 4,000 p.s.i.
 ALL OTHER f'_c = 3,500 p.s.i.
 HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) f_y = 60,000 p.s.i.

HYDRAULIC DATA:

100 YEAR FREQUENCY

Q_{100} = 3,550 c.f.s. { BRIDGE = 3116 c.f.s.
 OVERFLOW = 434 c.f.s.

VEL. = 8.60 f.p.s.
 HW₁₀₀ = EL. 895.62

WATERWAY AREA = 362 sq. ft.
 DRAINAGE AREA = 12.3 sq. mi.
 SCOUR CRITICAL CODE = 8
 DATUM = NAVD88 (2012)

2 YEAR FREQUENCY

Q_2 = 640 c.f.s.
 VEL. = 3.05 f.p.s.
 HW₂ = EL. 889.20

ROADWAY OVERTOPPING FREQUENCY

FREQUENCY = 34 YEARS
 Q_{34} = 2,650 c.f.s.
 HW₃₄ = EL. 894.14

FOUNDATION DATA:

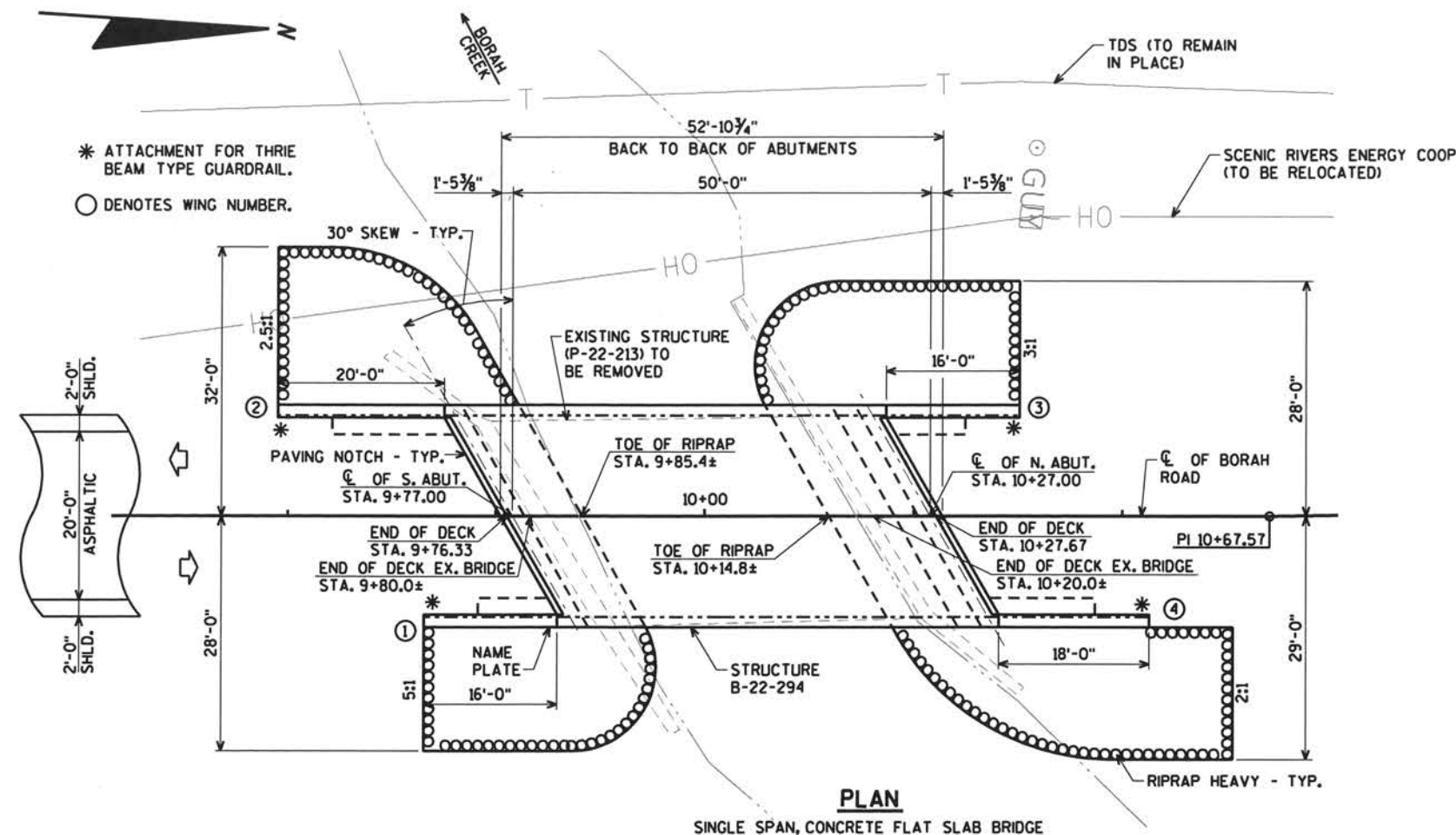
SOUTH ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS * PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 10'-0". PRE-BORE PILES 8'-0".

NORTH ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS * PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 10'-0". PRE-BORE PILES 8'-0".

*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA:

A.A.D.T. = <100 (2021)
 A.A.D.T. = <100 (2041)
 R.D.S. = 55 M.P.H.



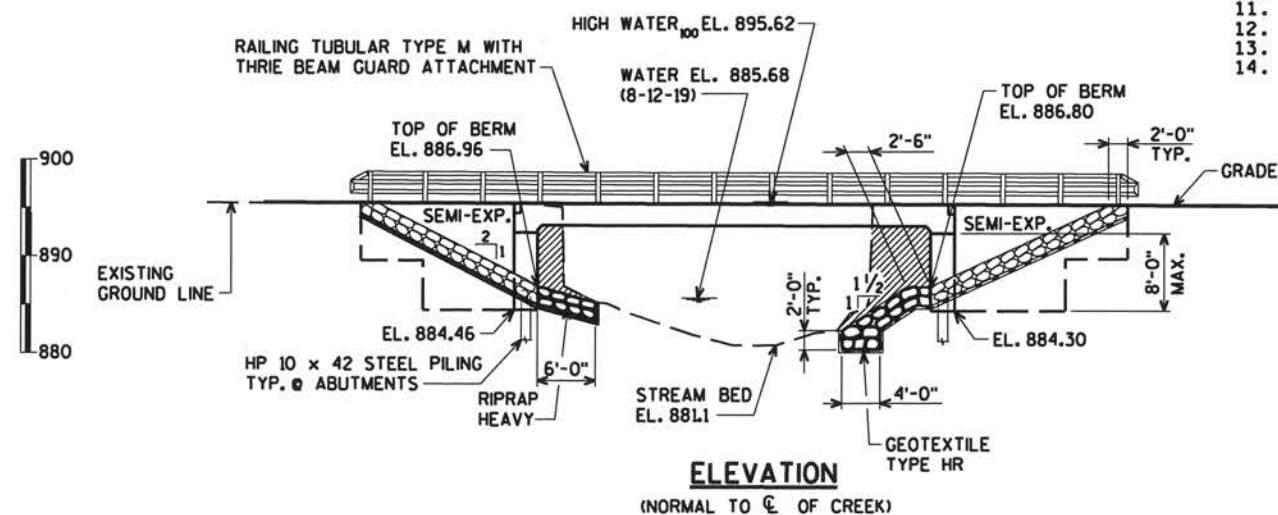
PLAN

SINGLE SPAN, CONCRETE FLAT SLAB BRIDGE

LIST OF DRAWINGS

1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT WING 1 DETAILS
6. SOUTH ABUTMENT WING 2 DETAILS
7. SOUTH ABUTMENT DETAILS & BILL OF BARS
8. NORTH ABUTMENT
9. NORTH ABUTMENT WING 3 DETAILS
10. NORTH ABUTMENT WING 4 DETAILS
11. NORTH ABUTMENT DETAILS & BILL OF BARS
12. SUPERSTRUCTURE
13. SUPERSTRUCTURE DETAILS
14. RAILING TUBULAR TYPE M

COST OF EXCAVATION IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-22-294".



ELEVATION

(NORMAL TO C OF CREEK)



BRIDGE OFFICE CONTACT:
 AARON BOK
 (608)-261-0261

CONSULTANT CONTACT:
 DAN SYDOW
 (715)-834-3161

NO.	DATE	REVISION	BY

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
 Eau Claire, WI 54701
 www.AyresAssociates.com

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

ACCEPTED *[Signature]* SDR 08/05/20
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-22-294

BORAH ROAD OVER BORAH CREEK

COUNTY GRANT TOWN/NORTH LANCASTER

DESIGN SPEC.
 AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS

DESIGNED BY ZSS CK'D. AEB DRAWN BY JLB PLANS CK'D. BNS

GENERAL PLAN

SHEET 1 OF 14

7/30/2020
PENTABLE:BRReqd-shd_util.tbl

STATE PROJECT NUMBER

5691-00-79

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	S. ABUT.	N. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-22-294	LS	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	230	230	-----	460
502.0100	CONCRETE MASONRY BRIDGES	CY	52	50	120	222
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	190	190
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,500	2,440	-----	4,940
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	2,580	2,420	21,330	26,330
513.4061	RAILING TUBULAR TYPE M	LF	39	37	106	182
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	10	10	-----	20
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	64	64	-----	128
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	80	80	-----	160
606.0300	RIPRAP HEAVY	CY	90	140	-----	230
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	65	65	-----	130
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	55	55	-----	110
645.0120	GEOTEXTILE TYPE HR	SY	160	270	-----	430
	NON-BID ITEMS					
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.

JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-22-294" SHALL BE THE EXISTING GROUNDLINE.

THE EXISTING STRUCTURE TO BE REMOVED, P-22-213, IS A SINGLE SPAN STEEL DECK GIRDER BRIDGE ON CONCRETE ABUTMENTS, 40 FOOT LONG WITH A 21.5 FOOT CLEAR ROADWAY WIDTH.

AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.

PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.

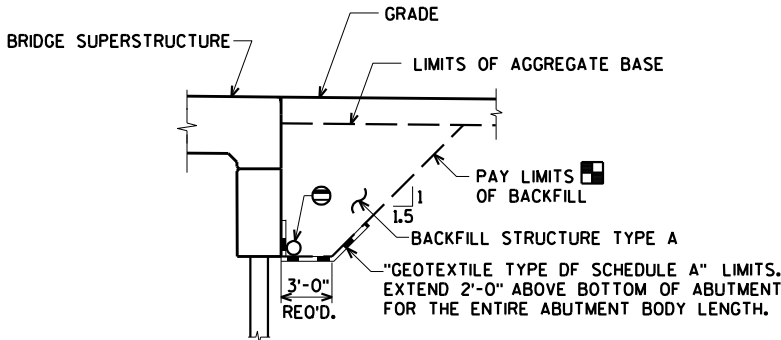
BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

EXTENT OF BELOW GRADE SUBSTRUCTURES ARE NOT KNOWN. EXISTING SUBSTRUCTURE LOCATIONS ARE BASED ON SURVEY. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF REMOVAL IS CONSIDERED INCIDENTAL TO THE "REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00" ITEM.

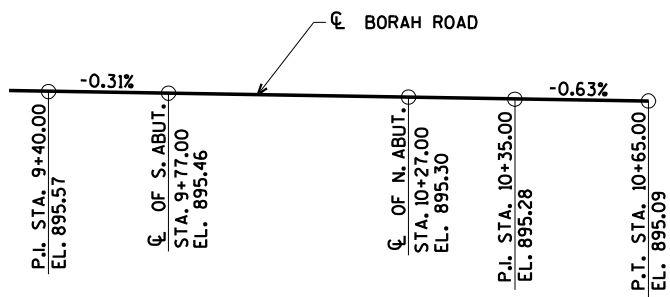
CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.2 OF THE STANDARD SPECIFICATIONS.



BACKFILL STRUCTURE LIMITS THRU ABUTMENT

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

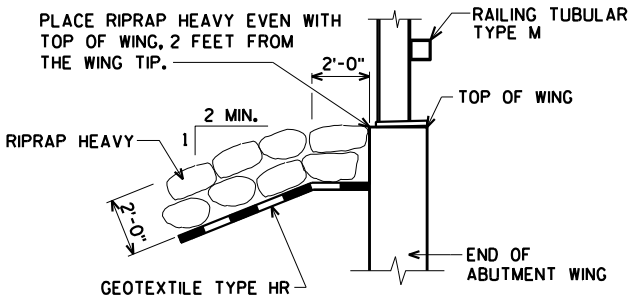
PIPE UNDERDRAIN WRAPPED 6-INCH, SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 7.



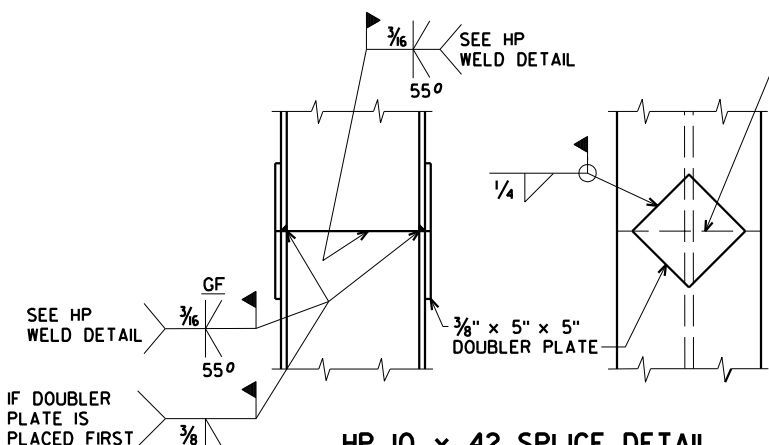
PROFILE GRADE LINE
(BORAH ROAD)

BENCH MARK:
CHISELED 'X' ON ABUTMENT
STA. 9+73, 11' LT.
EL. 892.77

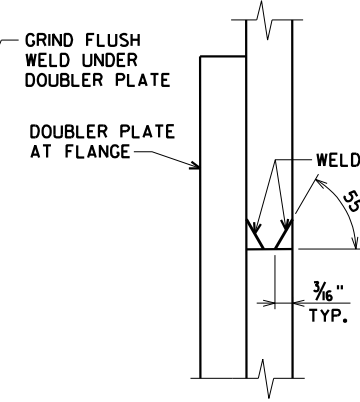
NOTE: PLACE RIPRAP HEAVY AS SHOWN ON GENERAL PLAN SHEET



TYPICAL FILL SECTION AT WING TIPS

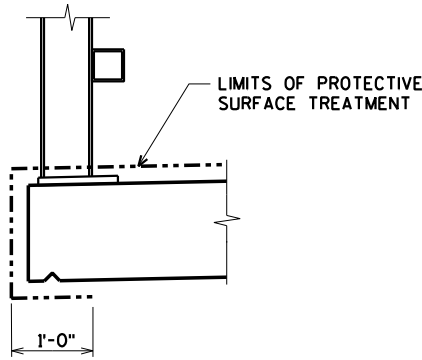


HP 10 x 42 SPLICE DETAIL



HP WELD DETAIL

FLANGE SHOWN, WEB SIMILAR



PROTECTIVE SURFACE TREATMENT DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY JLB		PLANS CK'D. AEB	
QUANTITIES AND NOTES		SHEET 2 OF 14	

ORIGINAL PLANS PREPARED BY
AYRES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

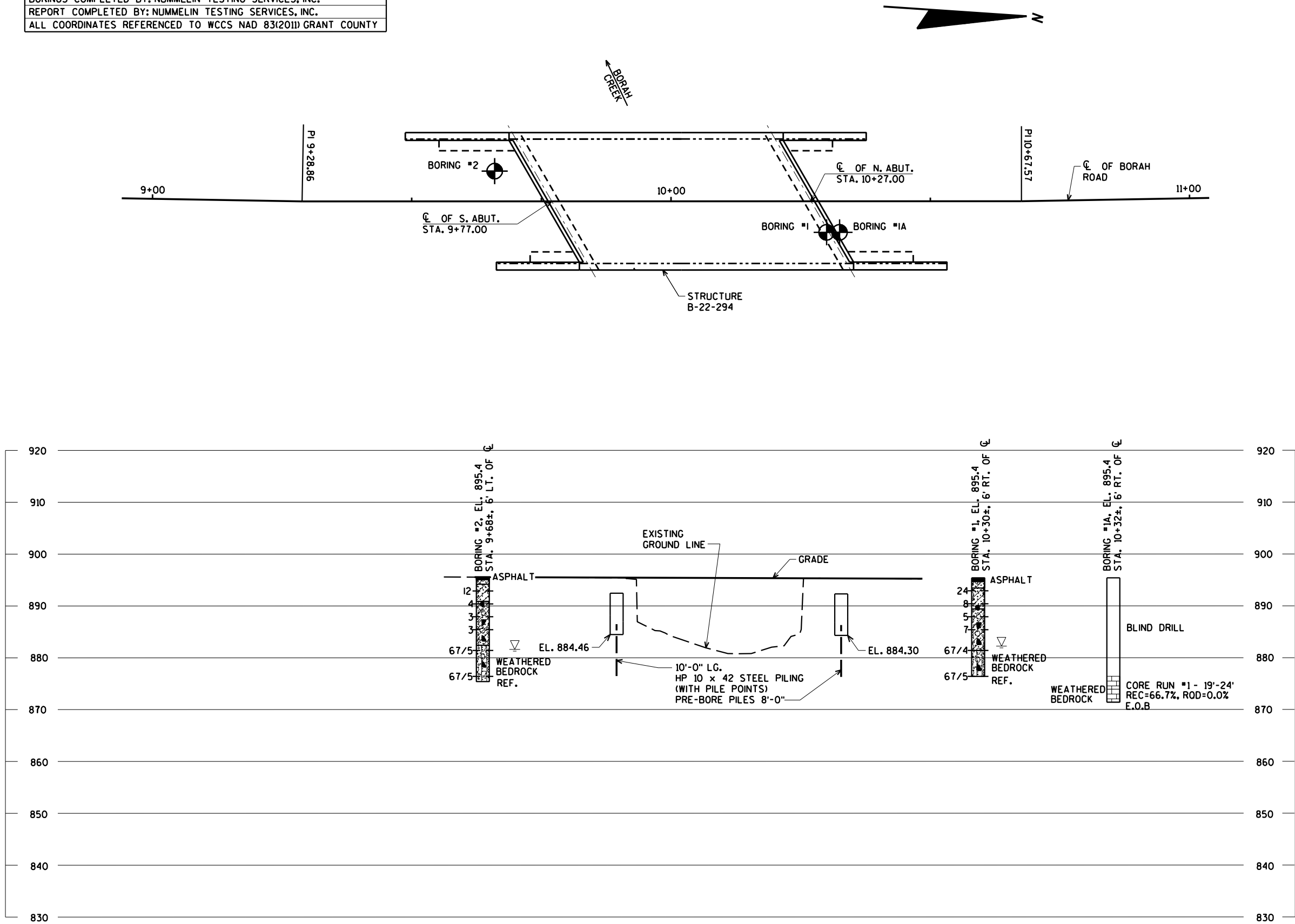
5/21/2020
PENTABLE:BRedu_shd_util.tbl

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	12/12/2019	549957.41	818118.23
1A	12/13/2019	549959.40	818118.04
2	12/12/2019	549892.49	818112.02

BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.

REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.

ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) GRANT COUNTY



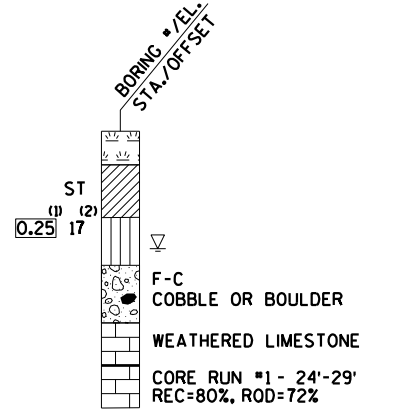
STATE PROJECT NUMBER

5691-00-79

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- AT TIME OF DRILLING
- END OF DRILLING
- AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY JLB		PLANS CK'D. AEB	
SUBSURFACE EXPLORATION		SHEET 3 OF 14	

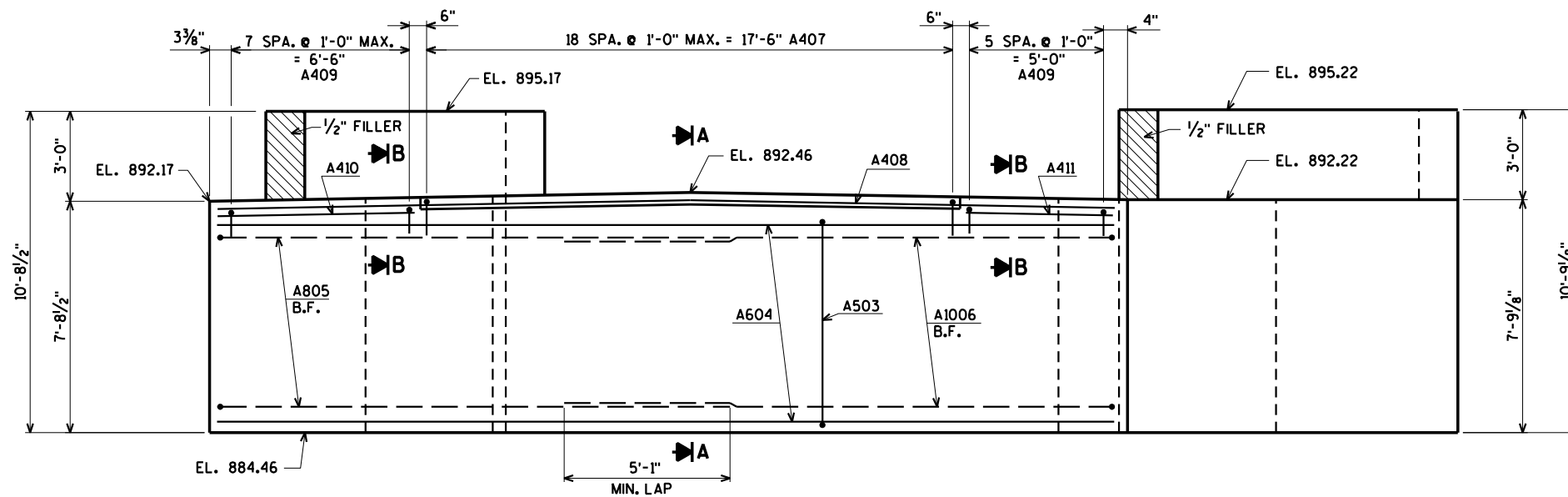
7/30/2020
PENTABLE:BReau_shd_util.tbl

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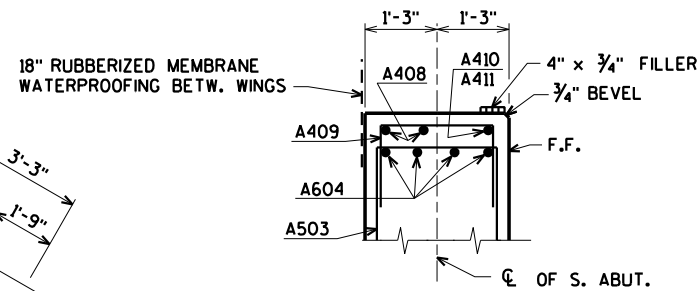
NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

STATE PROJECT NUMBER

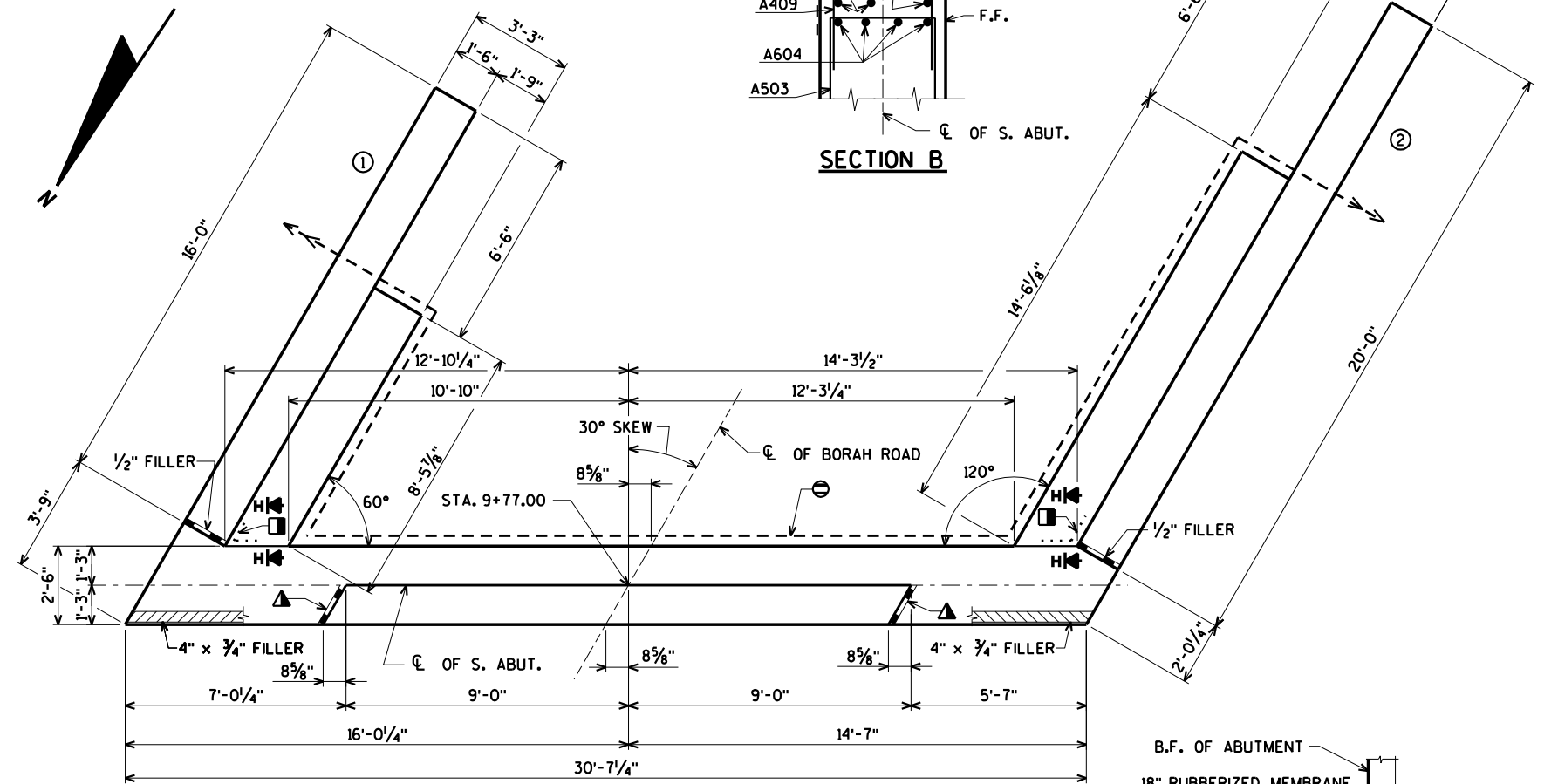
5691-00-79



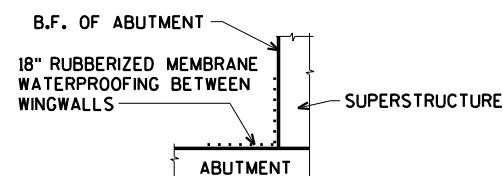
ELEVATION
(LOOKING SOUTH)



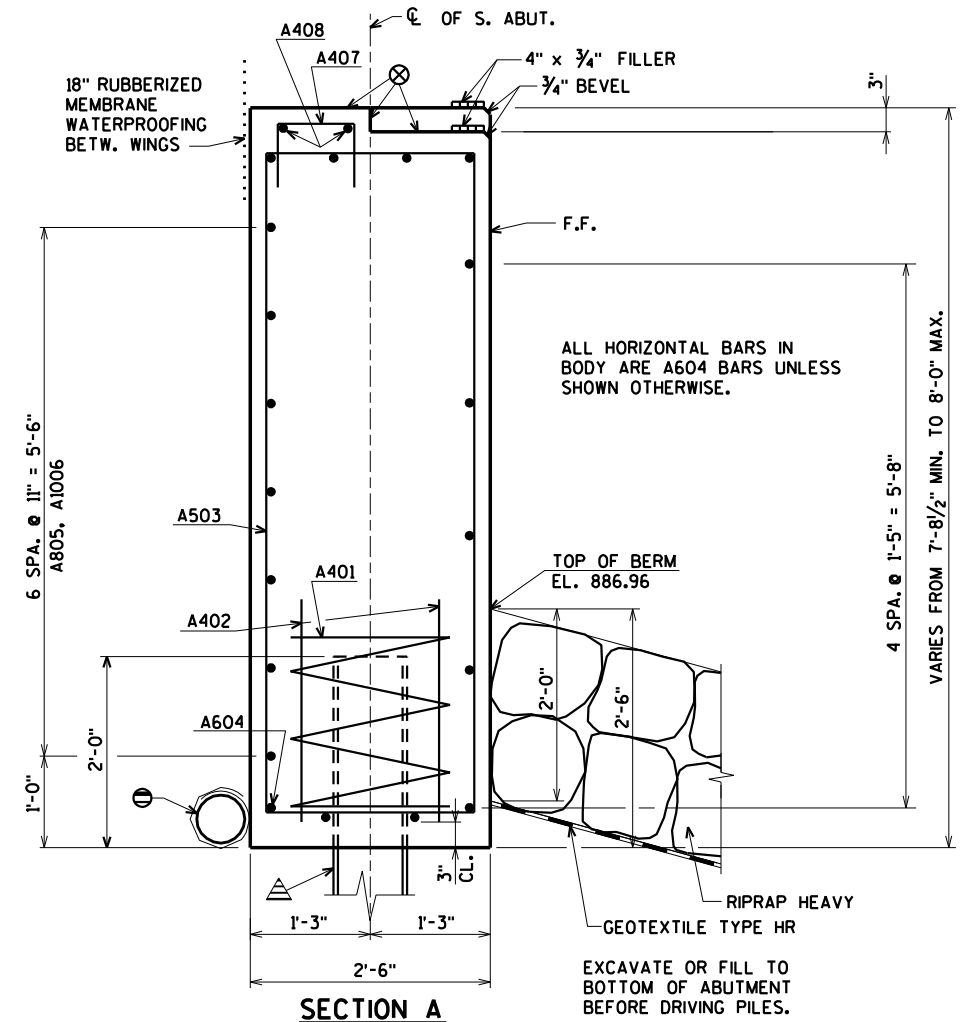
SECTION B



PLAN



SECTION H



SECTION A

▲ ABUTMENT TO BE SUPPORTED ON
HP 10 x 42 STEEL PILING
DRIVEN TO A REQ'D. DRIVING
RESISTANCE OF 180 TONS PER PILE.
ESTIMATED LENGTH 10'-0".
PRE-BORE PILES 8'-0".

■ VERTICAL 18" RUBBERIZED MEMBRANE
WATERPROOFING TO EXTEND FROM
BRIDGE SEAT TO TOP OF WING WALL.

▲ 3/4" CORK FILLER ON VERTICAL
FACE ONLY.

⊗ STEEL TROWEL TOP SURFACE OF ABUTMENT.
PLACE MULTIPLE LAYERS OF POLYETHELENE
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE
PLACING FILLER AND SUPERSTRUCTURE.
TOTAL THICKNESS OF SHEETS SHALL BE
AT LEAST 0.03".

⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT
SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED
ON SHEET 7. RODENT SHIELD TO BE INCIDENTAL TO
BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

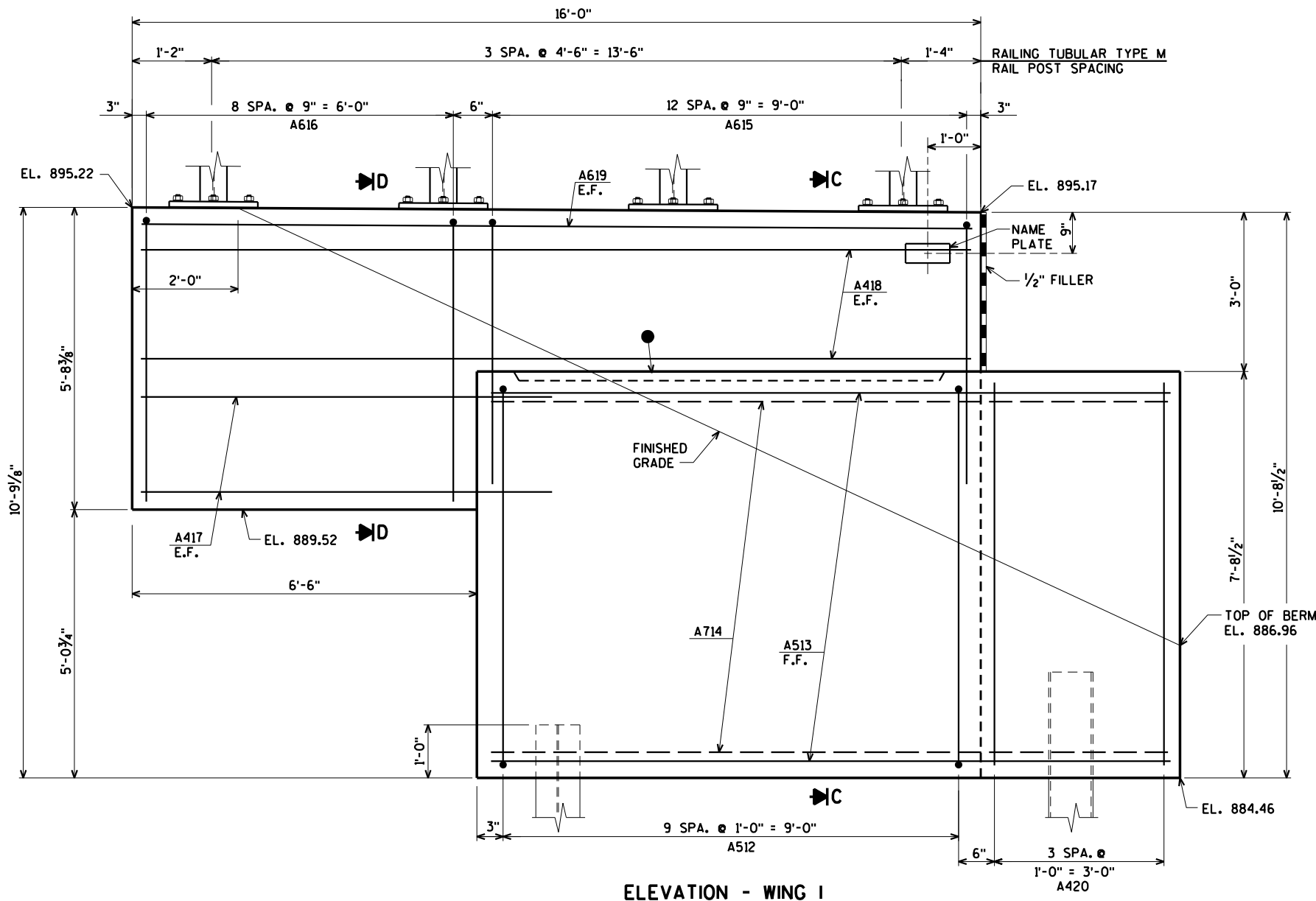
FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

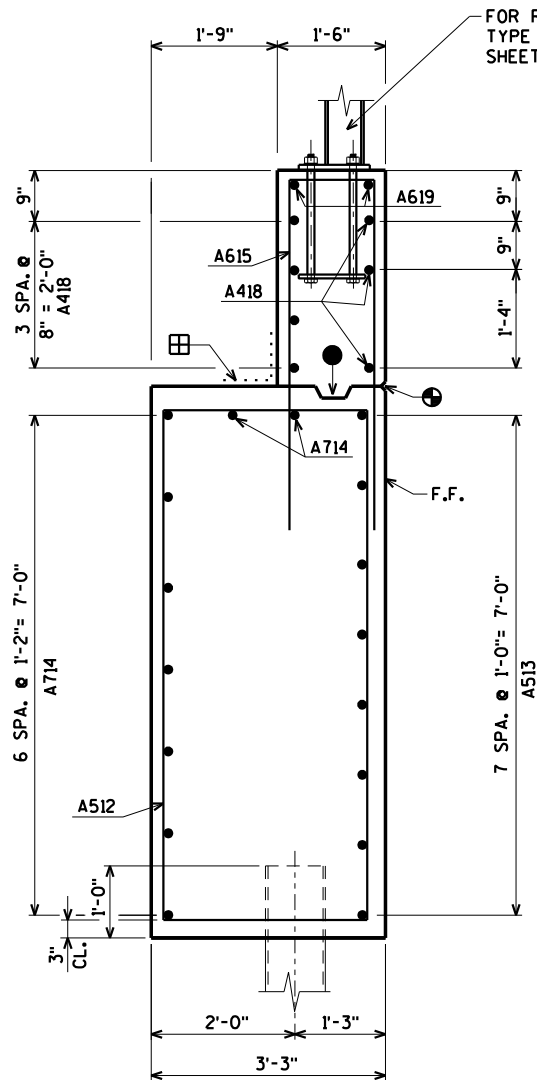
F.F. DENOTES FRONT FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY		CLP	PLANS CK'D. AEB
SOUTH ABUTMENT		SHEET 4 OF 14	

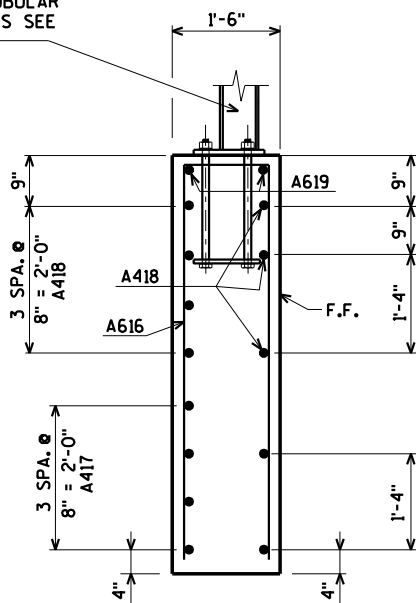
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AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com



ELEVATION - WING I



SECTION C



SECTION D

- 3/4" V GROOVE ON FRONT FACE OF WINGWALL.
 - OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6".
 - 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- FOR PILE SPLICE DETAIL SEE SHEET 2.
- B.F. DENOTES BACK FACE.
- F.F. DENOTES FRONT FACE.
- E.F. DENOTES EACH FACE.

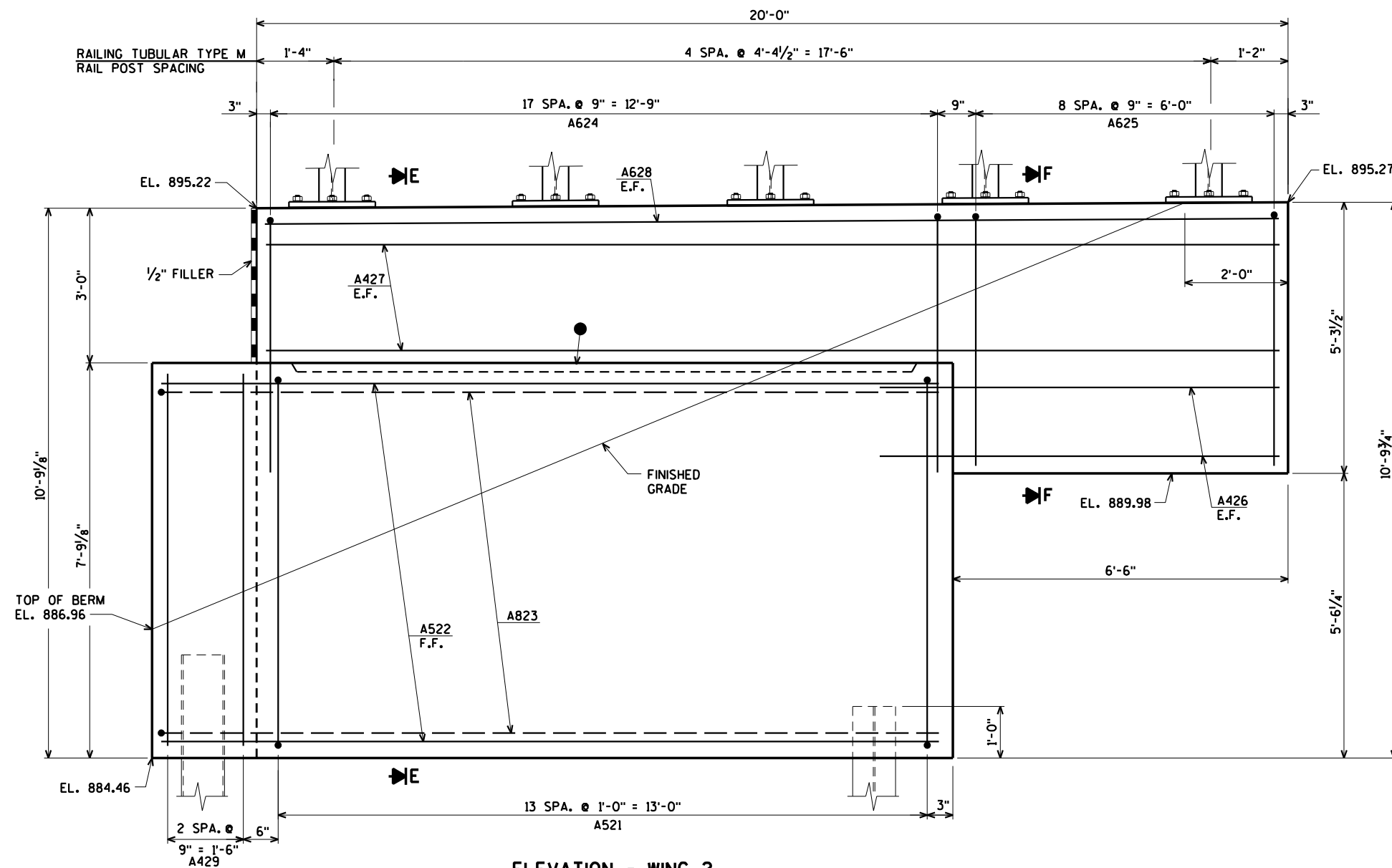
ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY	CLP	PLANS CK'D.	AEB
SOUTH ABUTMENT WING 1 DETAILS			SHEET 5 OF 14

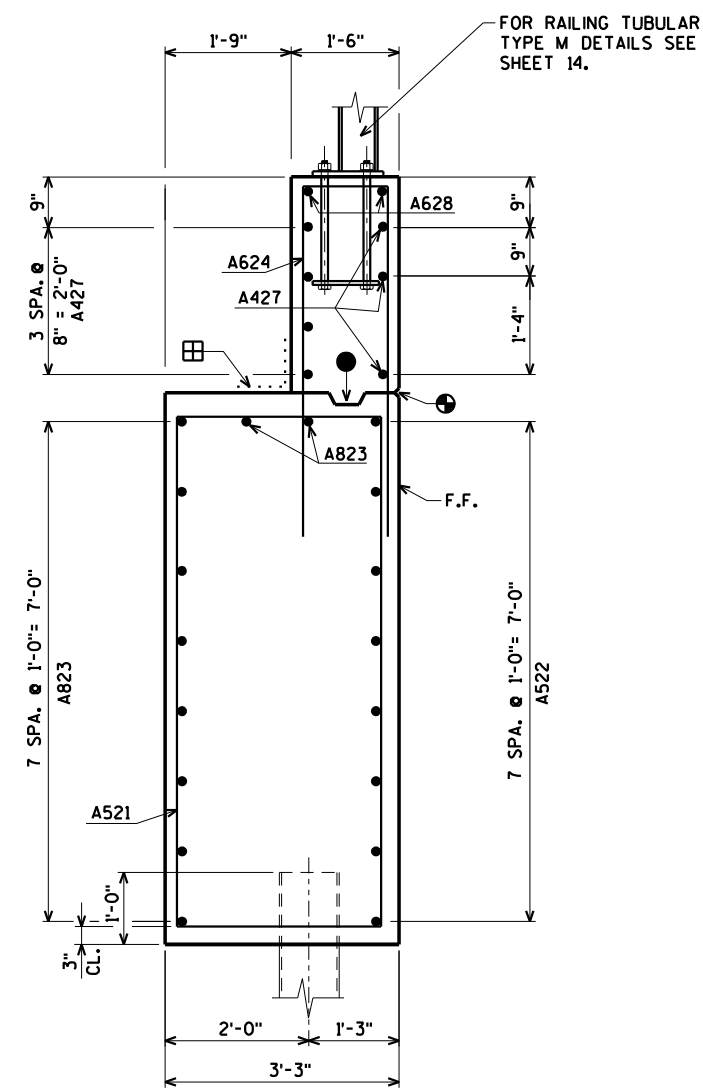
5/21/2020
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STATE PROJECT NUMBER

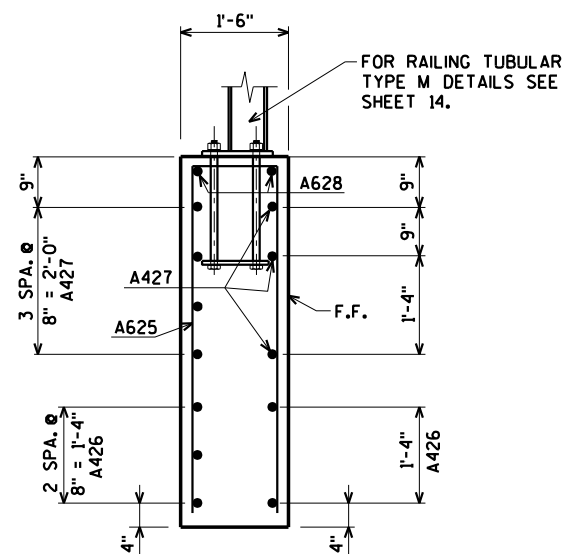
5691-00-79



ELEVATION - WING 2



SECTION E



SECTION F

- 3/4" V GROOVE ON FRONT FACE OF WINGWALL.
 - OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6".
 - 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- FOR PILE SPLICE DETAIL SEE SHEET 2.
- B.F. DENOTES BACK FACE.
- F.F. DENOTES FRONT FACE.
- E.F. DENOTES EACH FACE.

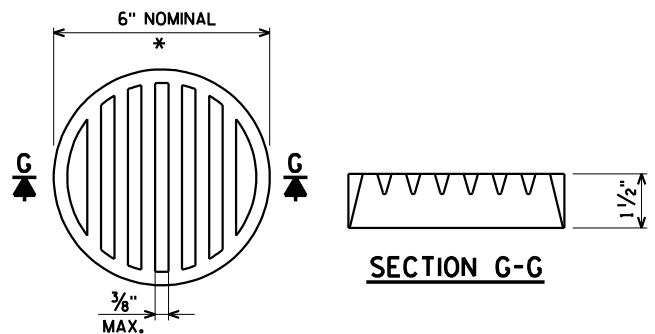
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY	CLP	PLANS CK'D.	AEB
SOUTH ABUTMENT WING 2 DETAILS			SHEET 6 OF 14

ORIGINAL PLANS PREPARED BY
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Eau Claire, WI 54701
www.AyresAssociates.com

BAR NO.	COATED BAR	NO. REOD.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	2,580" COATED 2,500" UNCOATED
							LOCATION
A401		6	28-0	X			BODY @ PILES
A402		12	2-3				BODY @ PILES
A503		38	18-7	X			BODY VERT.
A604		12	30-1				BODY HORIZ.
A805		7	16-8	X			BODY HORIZ. B.F. @ WING 1
A1006		7	21-5	X			BODY HORIZ. B.F. @ WING 2
A407		19	3-3	X			BODY VERT. TOP
A408		2	30-3				BODY HORIZ. TOP
A409		14	4-6	X			BODY VERT. TOP @ WINGS
A410		1	6-8				BODY HORIZ. TOP F.F. @ WINGS
A411		1	5-3				BODY HORIZ. TOP F.F. @ WINGS
A512	X	10	20-9	X			WING 1 VERT.
A513	X	8	12-8				WING 1 HORIZ. F.F.
A714	X	9	11-0				WING 1 HORIZ.
A615	X	13	10-6	X			WING 1 VERT.
A616	X	9	11-4	X			WING 1 VERT.
A417	X	6	7-9				WING 1 HORIZ. E.F.
A418	X	7	15-8				WING 1 HORIZ. E.F.
A619	X	2	15-8				WING 1 HORIZ. E.F.
A420	X	4	7-3				BODY VERT. @ END @ WING 1
A521	X	14	20-11	X			WING 2 VERT.
A522	X	8	15-3				WING 2 HORIZ. F.F.
A823	X	10	17-8	X			WING 2 HORIZ.
A624	X	18	10-6	X			WING 2 VERT.
A625	X	9	10-6	X			WING 2 VERT.
A426	X	5	7-9				WING 2 HORIZ. E.F.
A427	X	7	19-8				WING 2 HORIZ. E.F.
A628	X	2	19-8				WING 2 HORIZ. E.F.
A429	X	3	7-4				BODY VERT. @ END @ WING 2

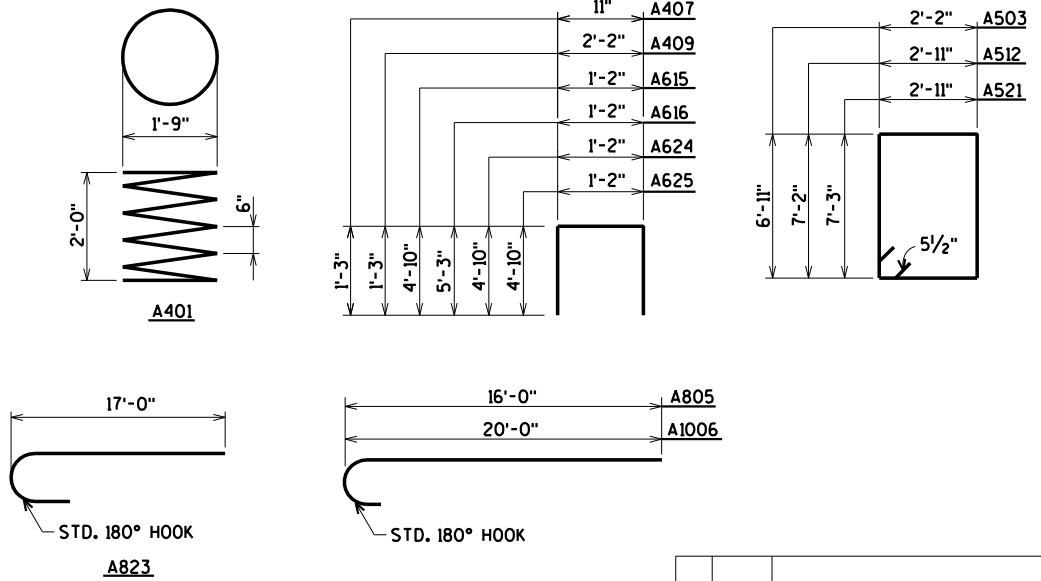
[illegible]

PILE LAYOUT



THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH SHEET METAL SCREWS.

RODENT SHIELD DETAIL



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www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
		DRAWN BY	CLP
		PLANS CK'D.	AEB
SOUTH DETAILS & BILL OF BARS		SHEET 7 OF 14	

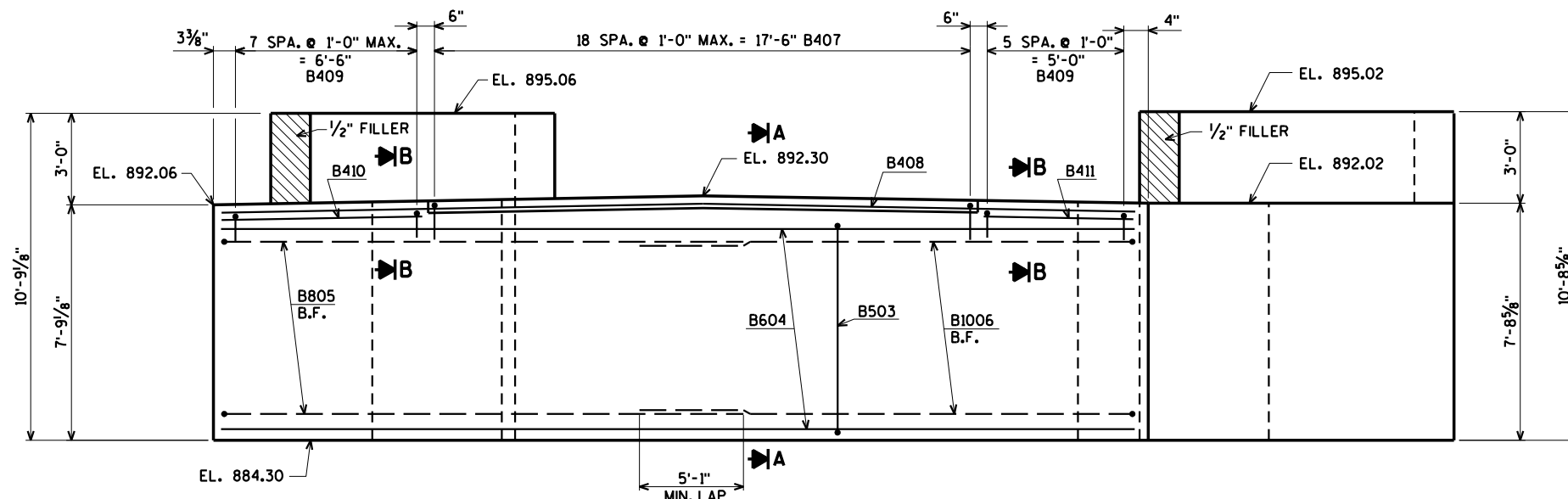
7/30/2020
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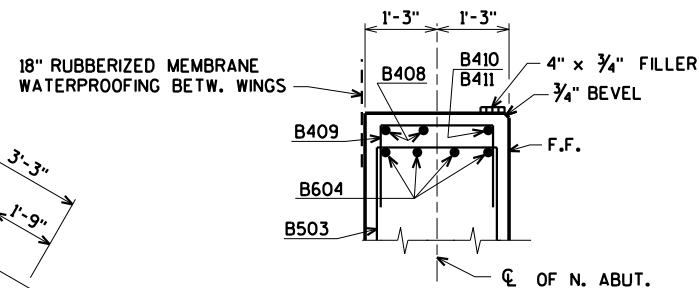
NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

STATE PROJECT NUMBER

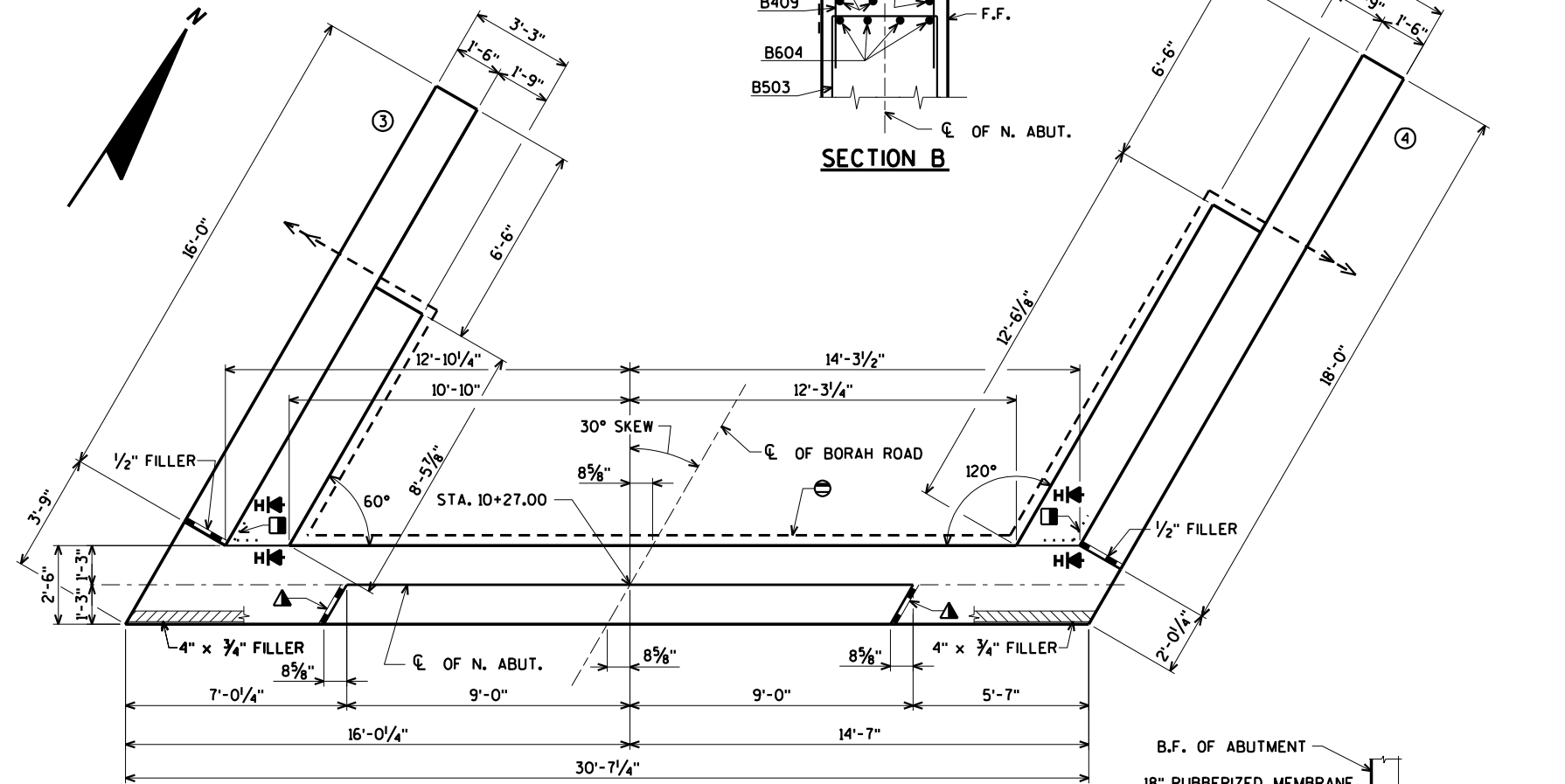
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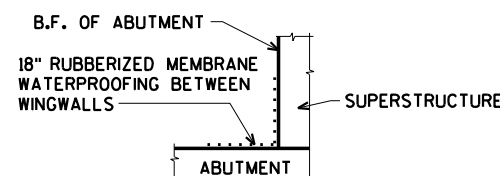
ELEVATION
(LOOKING NORTH)



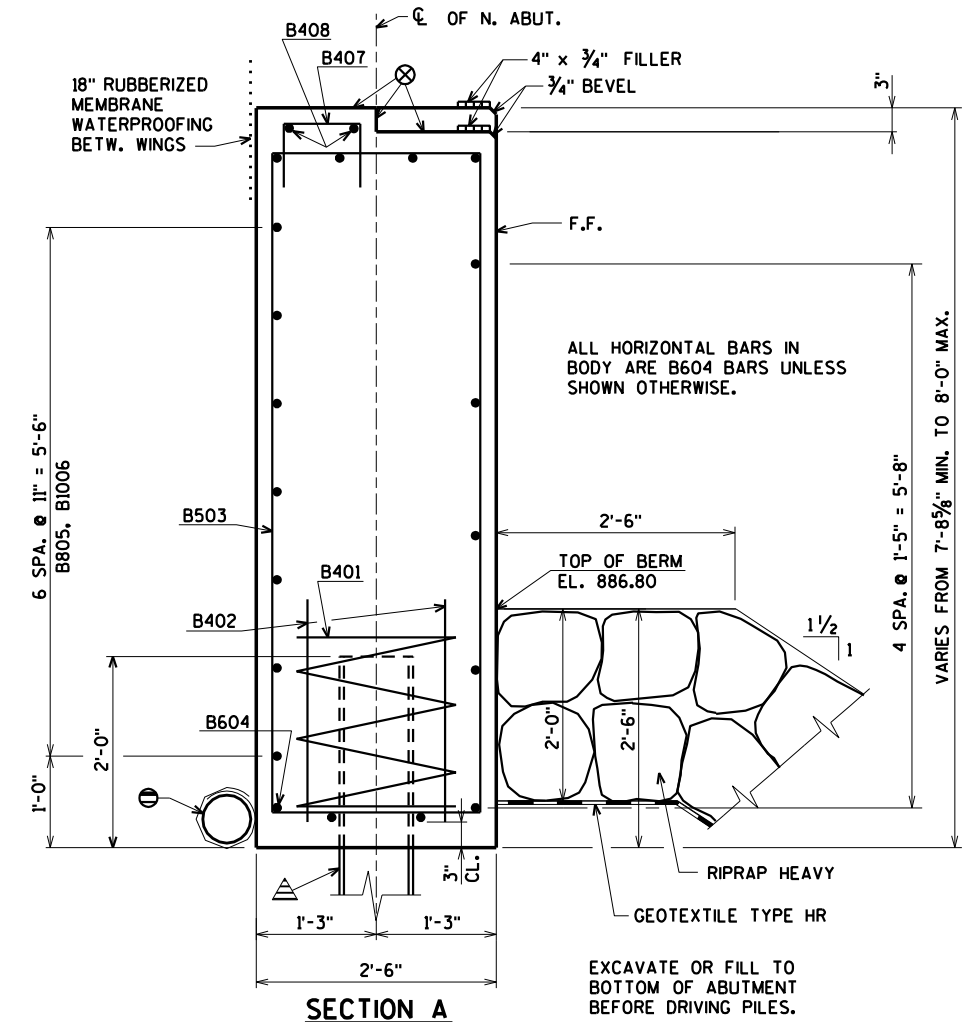
SECTION B



PLAN



SECTION H



SECTION A

ABUTMENT TO BE SUPPORTED ON
HP 10 x 42 STEEL PILING
DRIVEN TO A REQ'D. DRIVING
RESISTANCE OF 180 TONS PER PILE.
ESTIMATED LENGTH 10'-0".
PRE-BORE PILES 8'-0".

VERTICAL 18" RUBBERIZED MEMBRANE
WATERPROOFING TO EXTEND FROM
BRIDGE SEAT TO TOP OF WING WALL.

3/4" CORK FILLER ON VERTICAL
FACE ONLY.

STEEL TROWEL TOP SURFACE OF ABUTMENT.
PLACE MULTIPLE LAYERS OF POLYETHELENE
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE
PLACING FILLER AND SUPERSTRUCTURE.
TOTAL THICKNESS OF SHEETS SHALL BE
AT LEAST 0.03".

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT
SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED
ON SHEET 7. RODENT SHIELD TO BE INCIDENTAL TO
BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

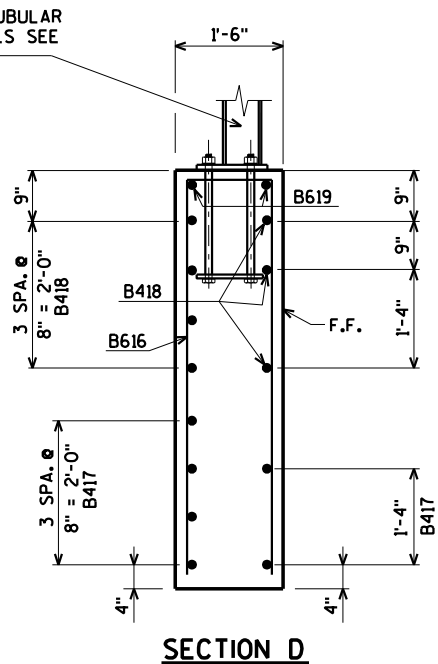
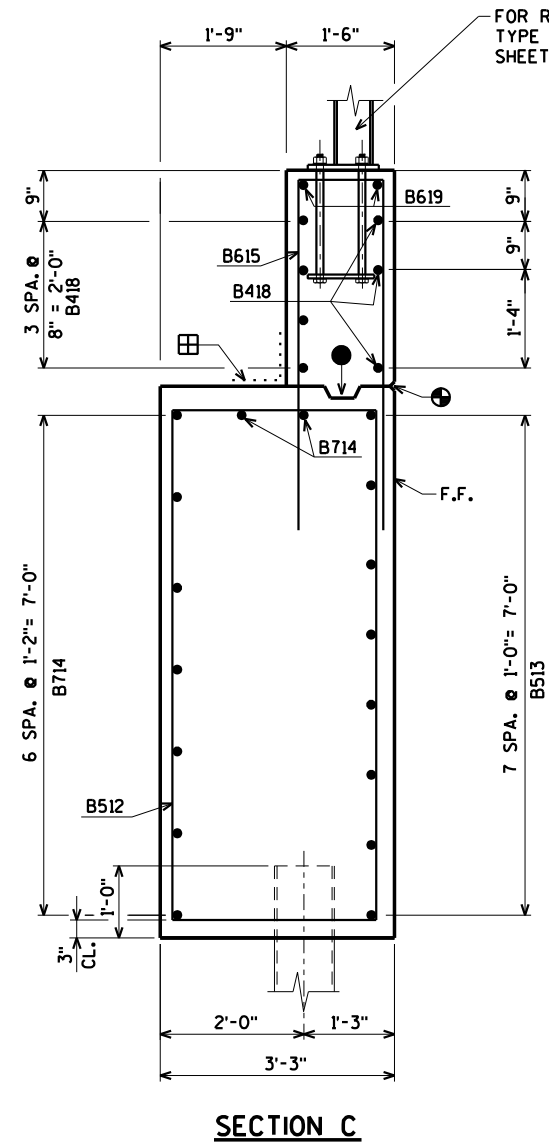
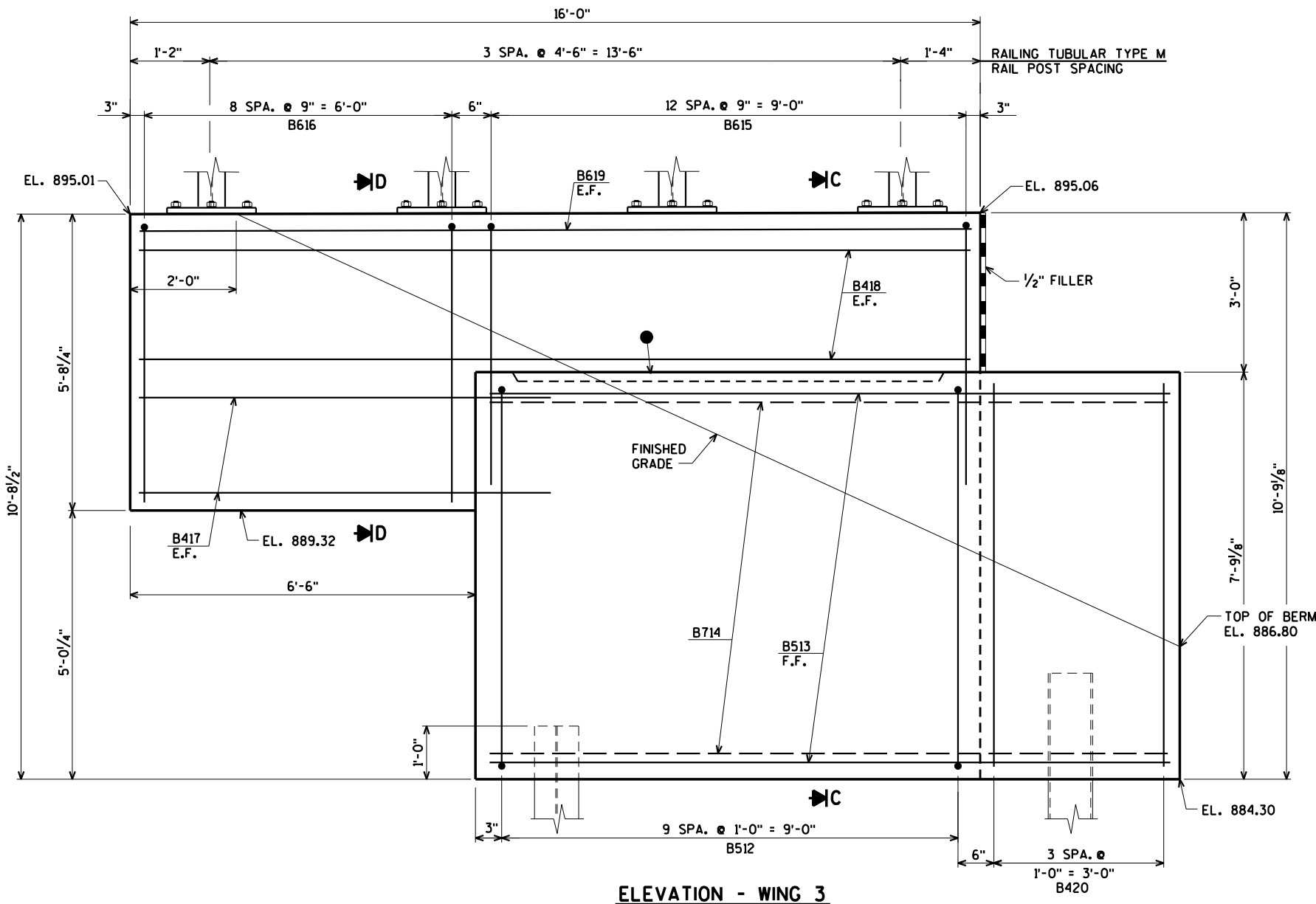
FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

F.F. DENOTES FRONT FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY		CLP	PLANS CK'D. AEB
NORTH ABUTMENT		SHEET 8 OF 14	

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
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- 3/4" V GROOVE ON FRONT FACE OF WINGWALL.
 - OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6".
 - 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- FOR PILE SPLICE DETAIL SEE SHEET 2.
- B.F. DENOTES BACK FACE.
- F.F. DENOTES FRONT FACE.
- E.F. DENOTES EACH FACE.

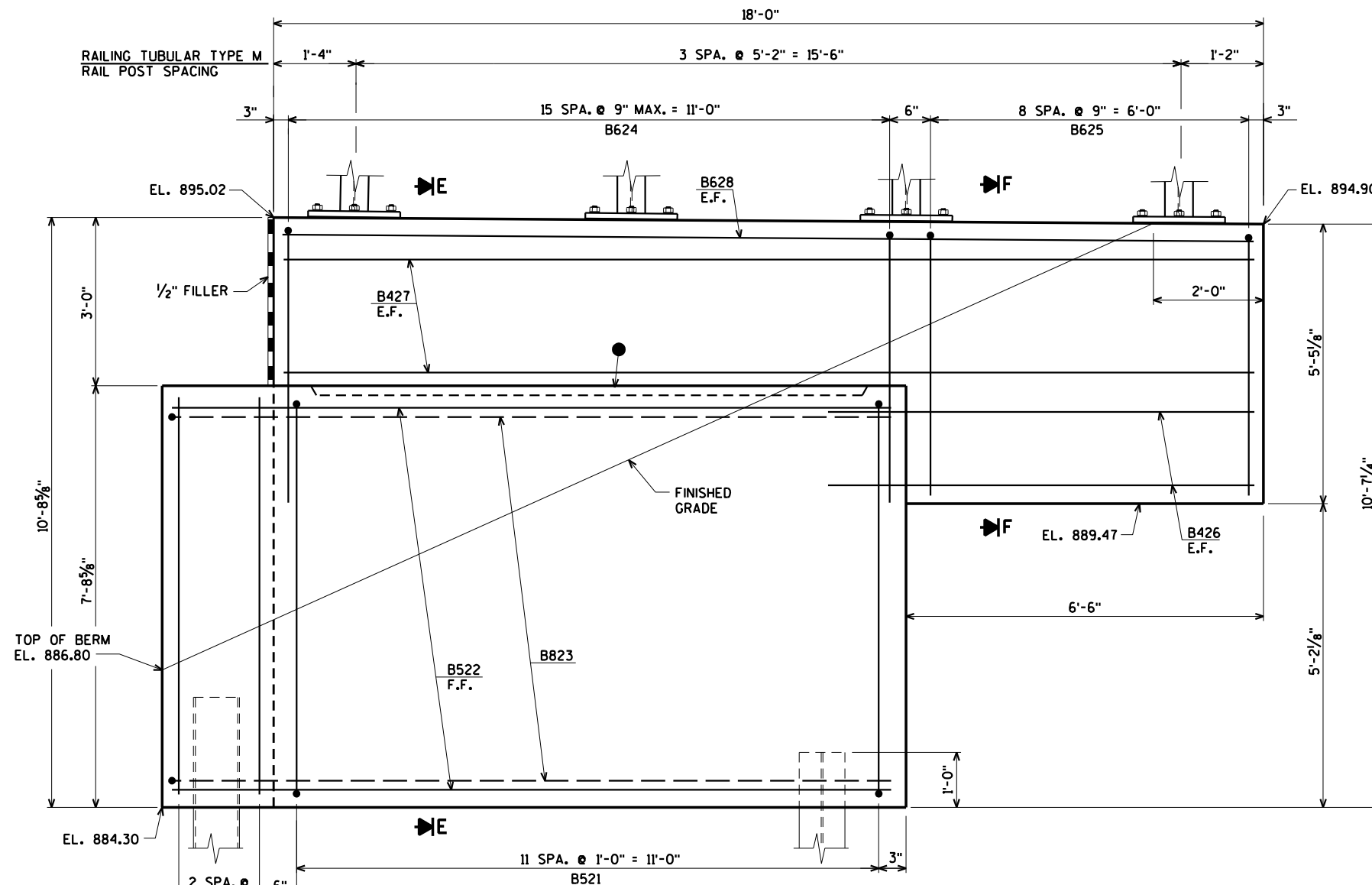
ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY	CLP	PLANS CK'D.	AEB
NORTH ABUTMENT WING 3 DETAILS			SHEET 9 OF 14

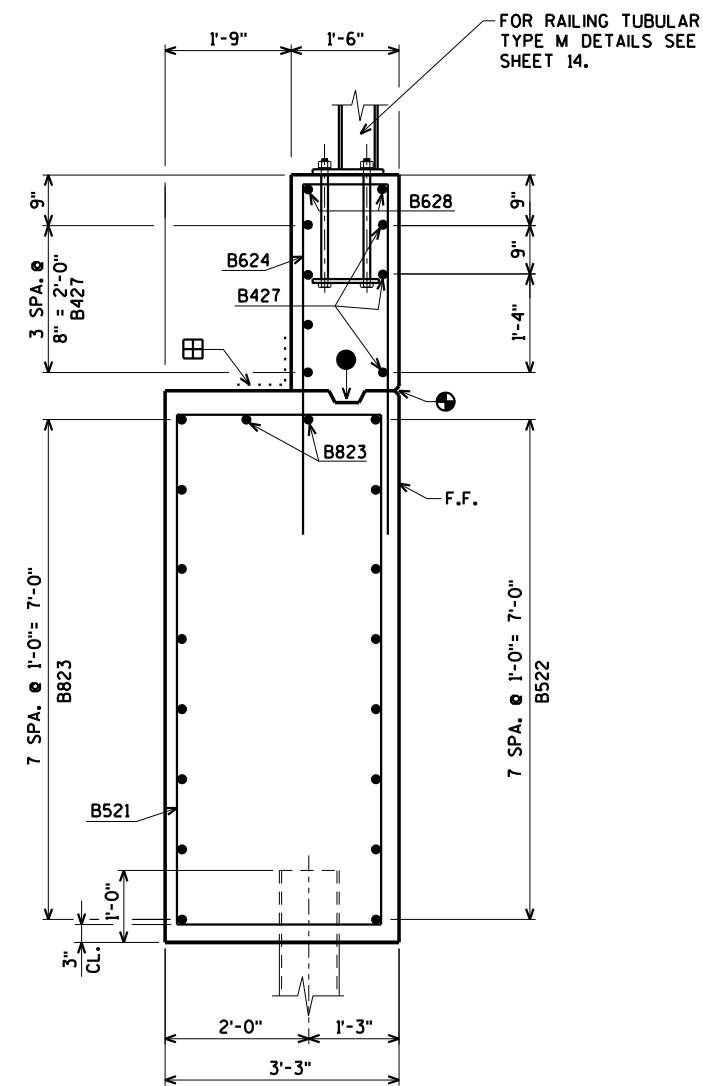
5/21/2020
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STATE PROJECT NUMBER

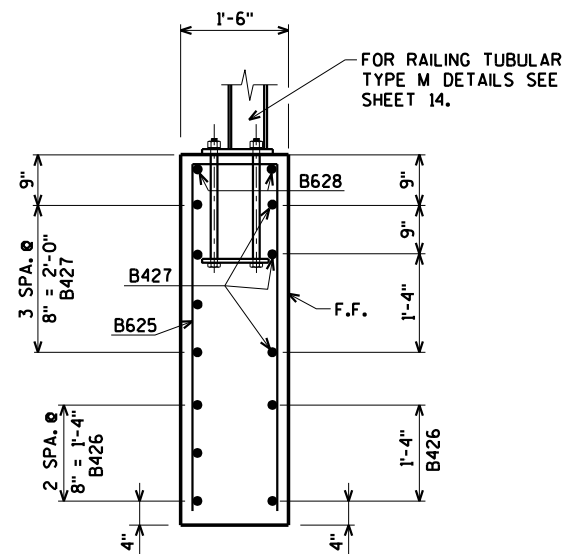
5691-00-79



ELEVATION - WING 4



SECTION E



SECTION F

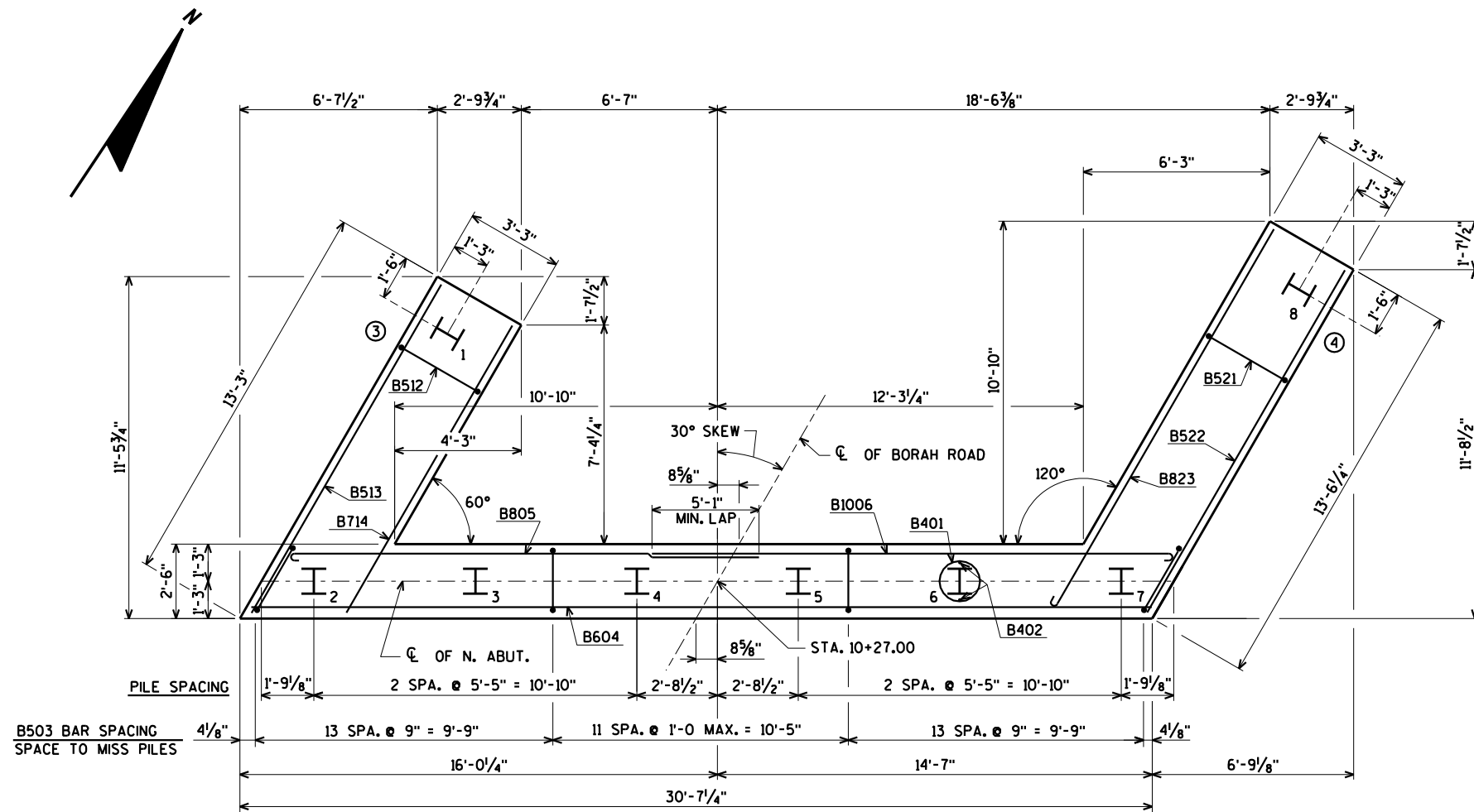
- 3/4" x 1/2" GROOVE ON FRONT FACE OF WINGWALL.
 - OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6".
 - 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- FOR PILE SPLICE DETAIL SEE SHEET 2.
- B.F. DENOTES BACK FACE.
- F.F. DENOTES FRONT FACE.
- E.F. DENOTES EACH FACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY	CLP	PLANS CK'D.	AEB
NORTH ABUTMENT WING 4 DETAILS			SHEET 10 OF 14

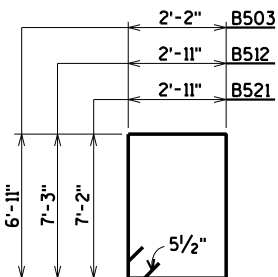
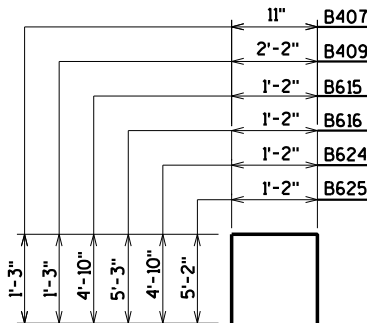
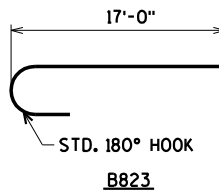
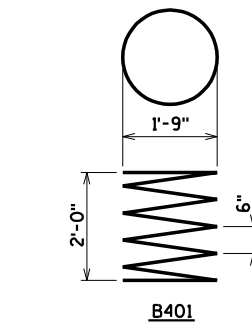
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5/21/2020
PENTABLE:BReau_shd_util.tbl

8



PILE LAYOUT



BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	2,420# COATED 2,440# UNCOATED
							LOCATION
B401		6	28-0	X			BODY @ PILES
B402		12	2-3				BODY @ PILES
B503		38	18-7	X			BODY VERT.
B604		12	30-1				BODY HORIZ.
B805		7	16-8	X			BODY HORIZ. B.F. @ WING 3
B1006		7	19-5	X			BODY HORIZ. B.F. @ WING 4
B407		19	3-3	X			BODY VERT. TOP
B408		2	30-3				BODY HORIZ. TOP
B409		14	4-6	X			BODY VERT. TOP @ WINGS
B410		1	6-8				BODY HORIZ. TOP F.F. @ WINGS
B411		1	5-3				BODY HORIZ. TOP F.F. @ WINGS
B512	X	10	20-11	X			WING 3 VERT.
B513	X	8	12-8				WING 3 HORIZ. F.F.
B714	X	9	11-0				WING 3 HORIZ.
B615	X	13	10-6	X			WING 3 VERT.
B616	X	9	11-4	X			WING 3 VERT.
B417	X	6	7-9				WING 3 HORIZ. E.F.
B418	X	7	15-8				WING 3 HORIZ. E.F.
B619	X	2	15-8				WING 3 HORIZ. E.F.
B420	X	4	7-5				BODY VERT. @ END @ WING 3
B521	X	12	20-9	X			WING 4 VERT.
B522	X	8	13-3				WING 4 HORIZ. F.F.
B823	X	10	15-8	X			WING 4 HORIZ.
B624	X	16	10-6	X			WING 4 VERT.
B625	X	9	11-2	X			WING 4 VERT.
B426	X	5	7-9				WING 4 HORIZ. E.F.
B427	X	7	17-8				WING 4 HORIZ. E.F.
B628	X	2	17-8				WING 4 HORIZ. E.F.
B429	X	3	7-3				BODY VERT. @ END @ WING 4

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

FOR PILE SPLICE DETAIL SEE SHEET 2.

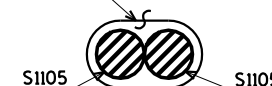
B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

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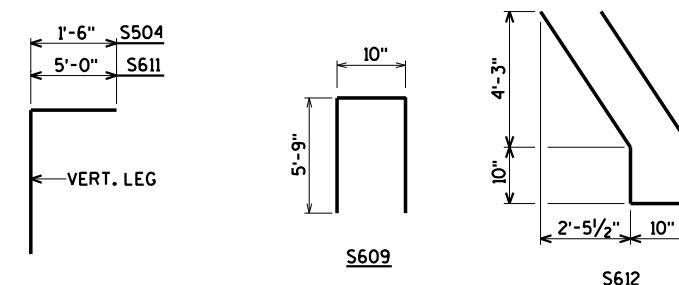
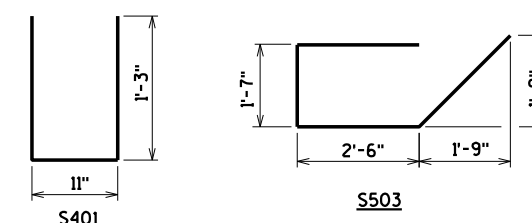
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY	CLP	PLANS CK'D.	AEB
NORTH DETAILS & BILL OF BARS			SHEET 11 OF 14



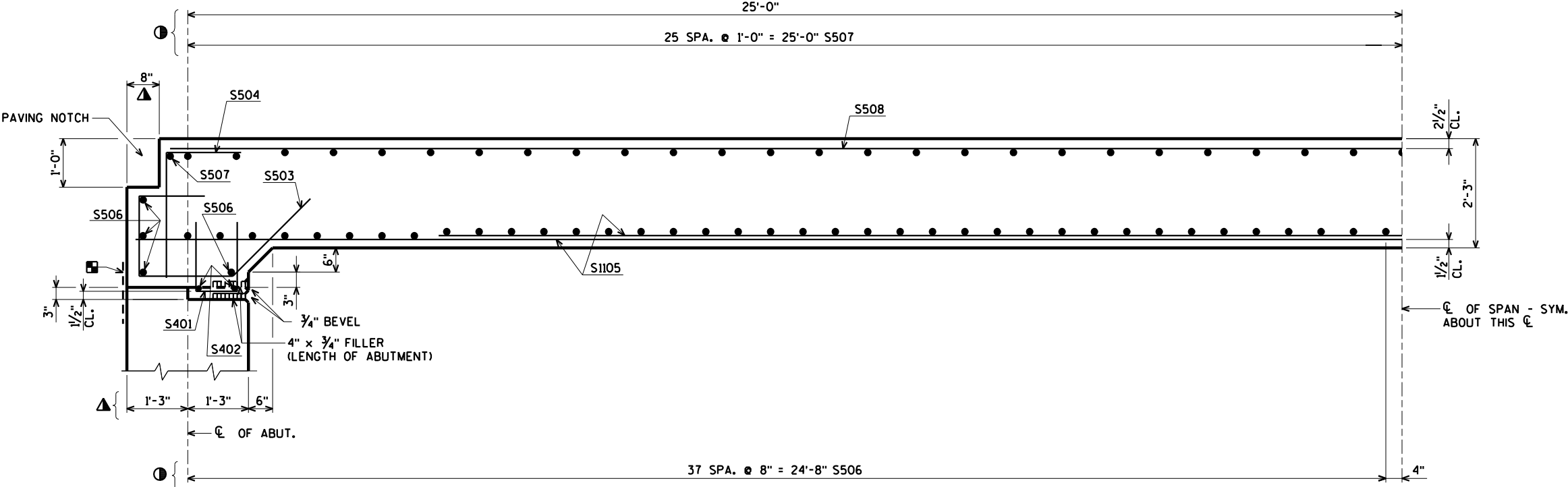
BUNDLING DETAIL

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	21,330* COATED
							LOCATION
S401	X	32	3-3	X			SLAB VERT. @ ABUT. NOTCH
S402	X	4	17-6				SLAB TRANS. @ ABUT. NOTCH
S503	X	54	8-7	X			SLAB VERT. @ ABUT.
S504	X	54	3-11	X			SLAB VERT. @ ABUT.
S1105	X	55	46-1		X		SLAB LONG. BOT.
S506	X	84	30-2				SLAB TRANS. BOT.
S507	X	53	30-2				SLAB TRANS. TOP
S508	X	27	50-11				SLAB LONG. TOP
S609	X	32	12-0	X			SLAB @ RAIL POSTS
S610	X	56	6-0				SLAB @ INT. RAIL POSTS
S611	X	16	6-0	X			SLAB @ END RAIL POSTS
S612	X	4	12-0	X			SLAB @ END RAIL POSTS

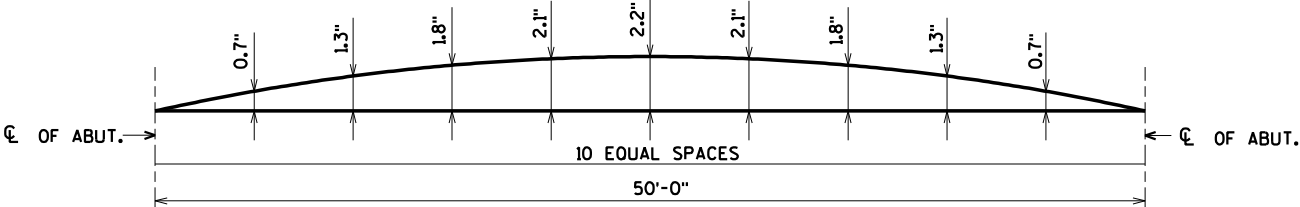
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



PLAN



PART LONGITUDINAL SECTION



CAMBER DIAGRAM

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS, AND AT 1/2 PT. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR CL.

- 18" RUBBERIZED MEMBRANE WATERPROOFING
- DIMENSIONS MEASURED NORMAL TO CL OF SUBSTRUCTURE.
- DIMENSIONS MEASURED ALONG CL OF BORAH ROAD.

TOP OF DECK ELEVATIONS

LOCATION	CL OF S. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL OF N. ABUT.
W. EDGE OF SLAB	895.22	895.20	895.18	895.17	895.15	895.14	895.12	895.11	895.09	895.08	895.06
CL OF BORAH ROAD	895.46	895.44	895.43	895.41	895.40	895.38	895.37	895.35	895.33	895.32	895.30
E. EDGE OF SLAB	895.17	895.15	895.14	895.12	895.11	895.09	895.08	895.06	895.05	895.03	895.02

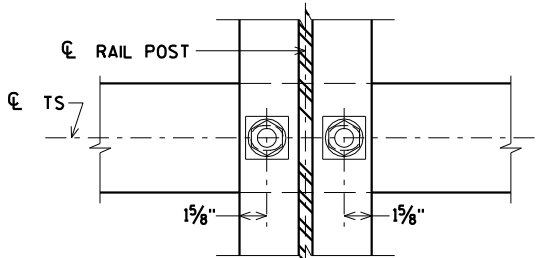
ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

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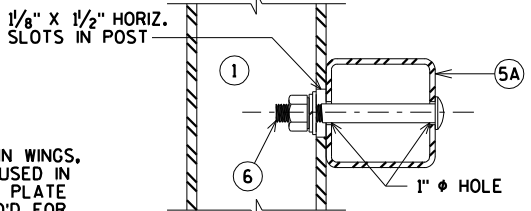
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-22-294			
DRAWN BY		CLP	PLANS CK'D. AEB
SUPERSTRUCTURE DETAILS			SHEET 13 OF 14

LEGEND

- ① W6 x 25 WITH 1/8" x 1/2" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1/6" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. ~~USE 10 7/8" LONG AT ALL OTHER LOCATIONS.~~ (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 5/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS ~~AND 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.~~
- ⑫ 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.



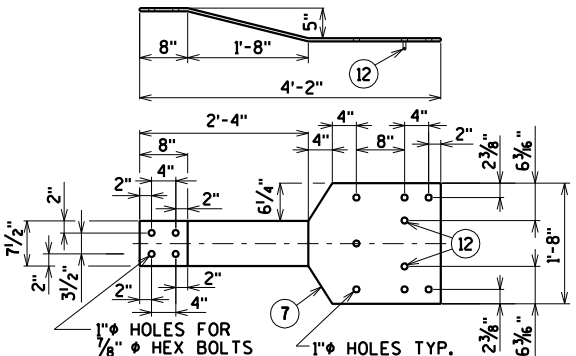
SECTION THRU POST WEB



SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

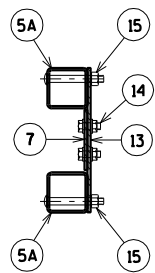
TYPICAL RAIL TO POST CONNECTIONS



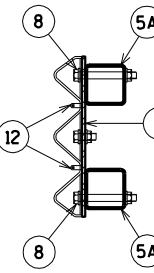
BACK-UP PLATE DETAIL
(AT BEAM GUARD ATTACHMENT)

GENERAL NOTES

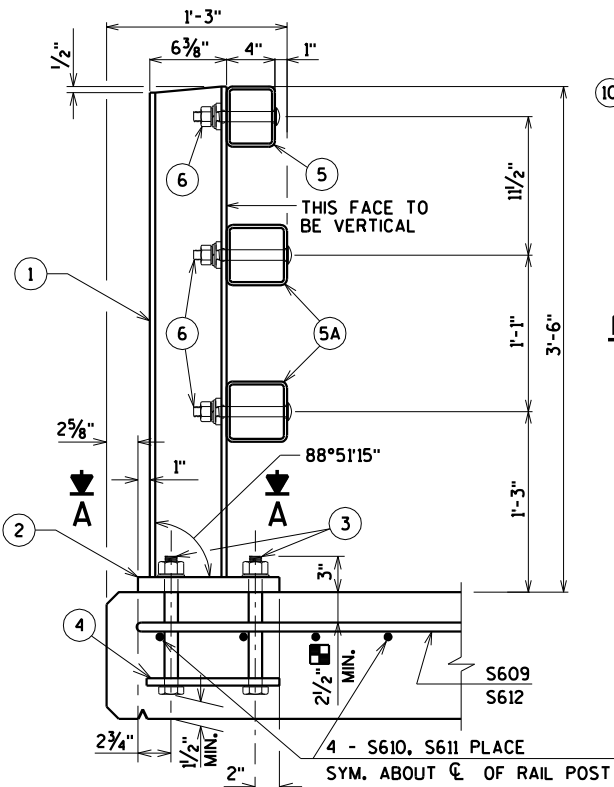
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. ~~WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.~~



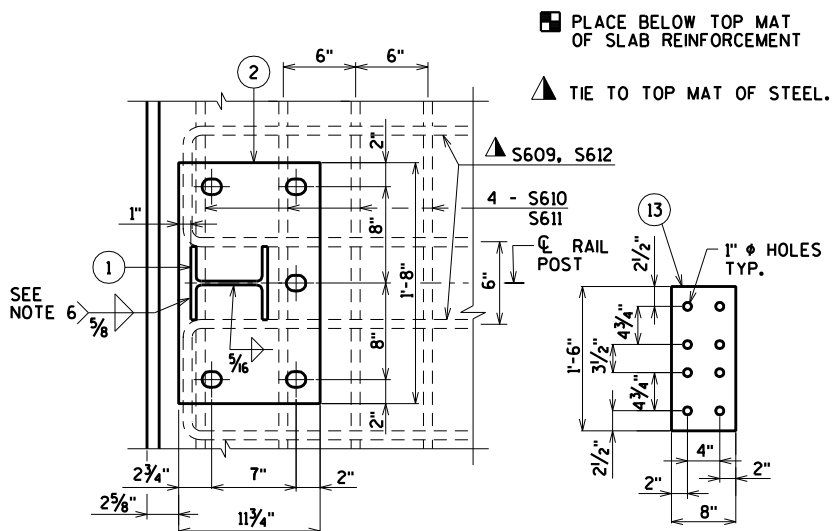
SECTION C



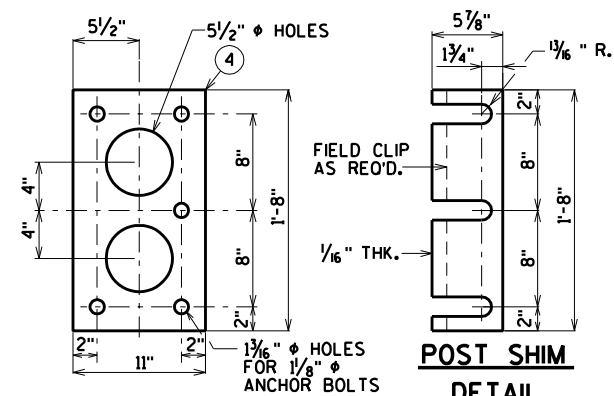
SECTION D



SECTION THRU RAILING ON DECK

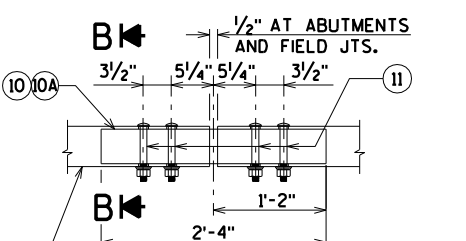


SECTION A

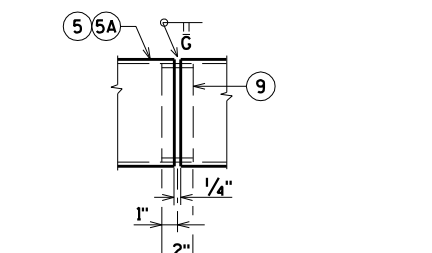


ANCHOR PLATE

(AT RAIL TO DECK CONNECTION)

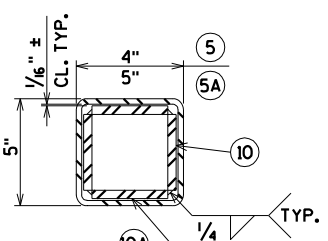


FIELD ERECTION JOINT DETAIL

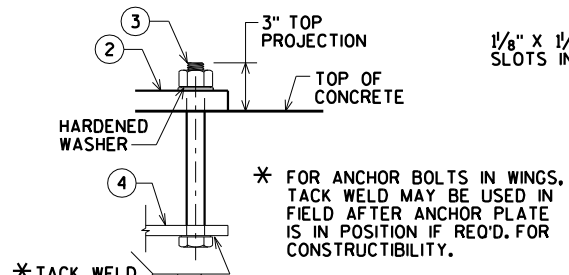


SHOP RAIL SPLICE DETAIL

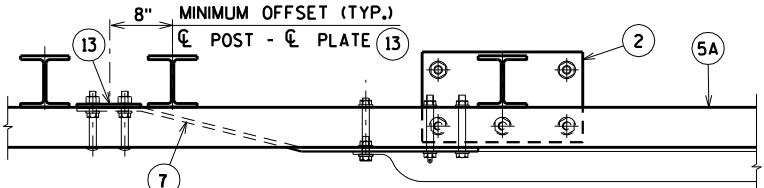
(LOCATION MUST BE SHOWN ON THE SHOP DRAWINGS)



SECTION B

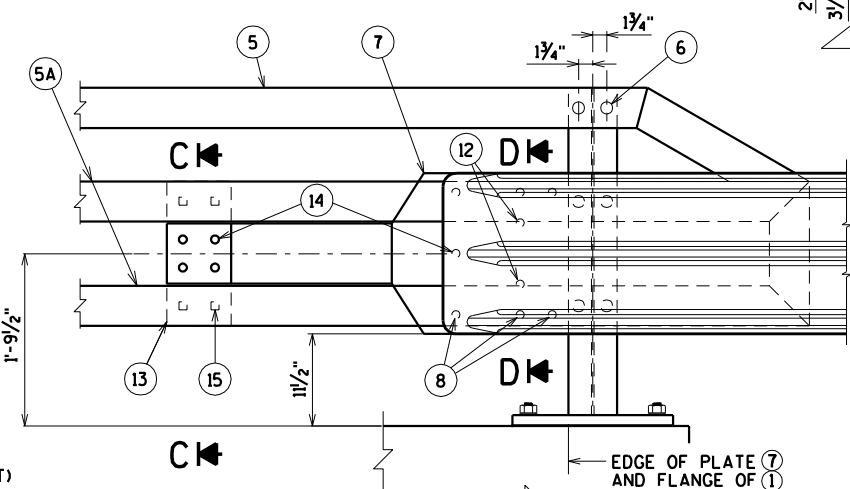


ANCHOR BOLTS



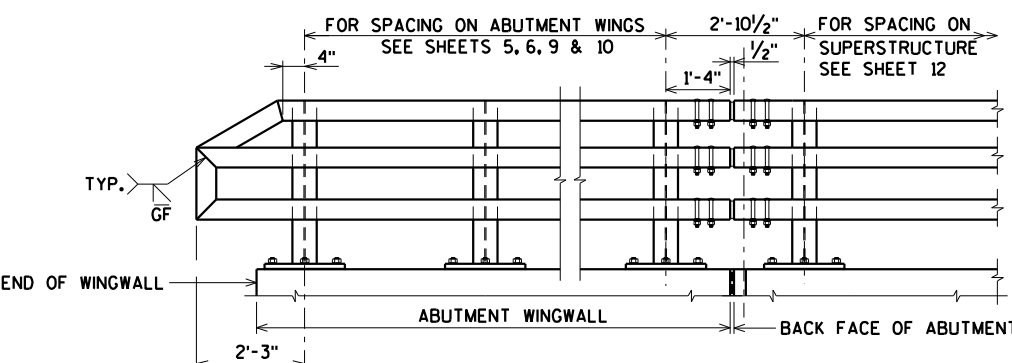
TOP VIEW AT END POST

(THRIE BEAM RAIL ATTACHMENT)



DETAIL AT END POST

(THRIE BEAM RAIL ATTACHMENT)



PART ELEVATION OF RAILING

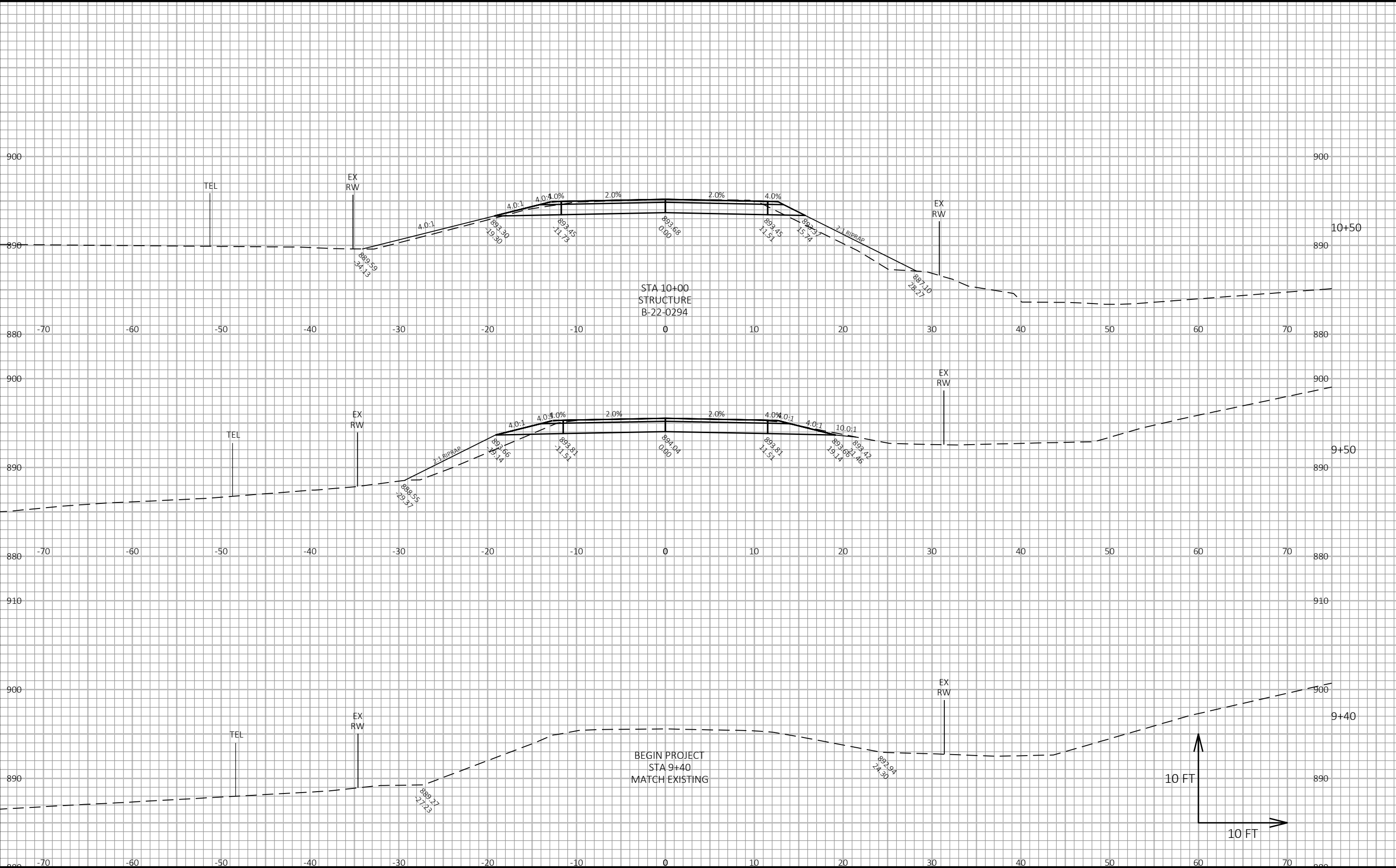
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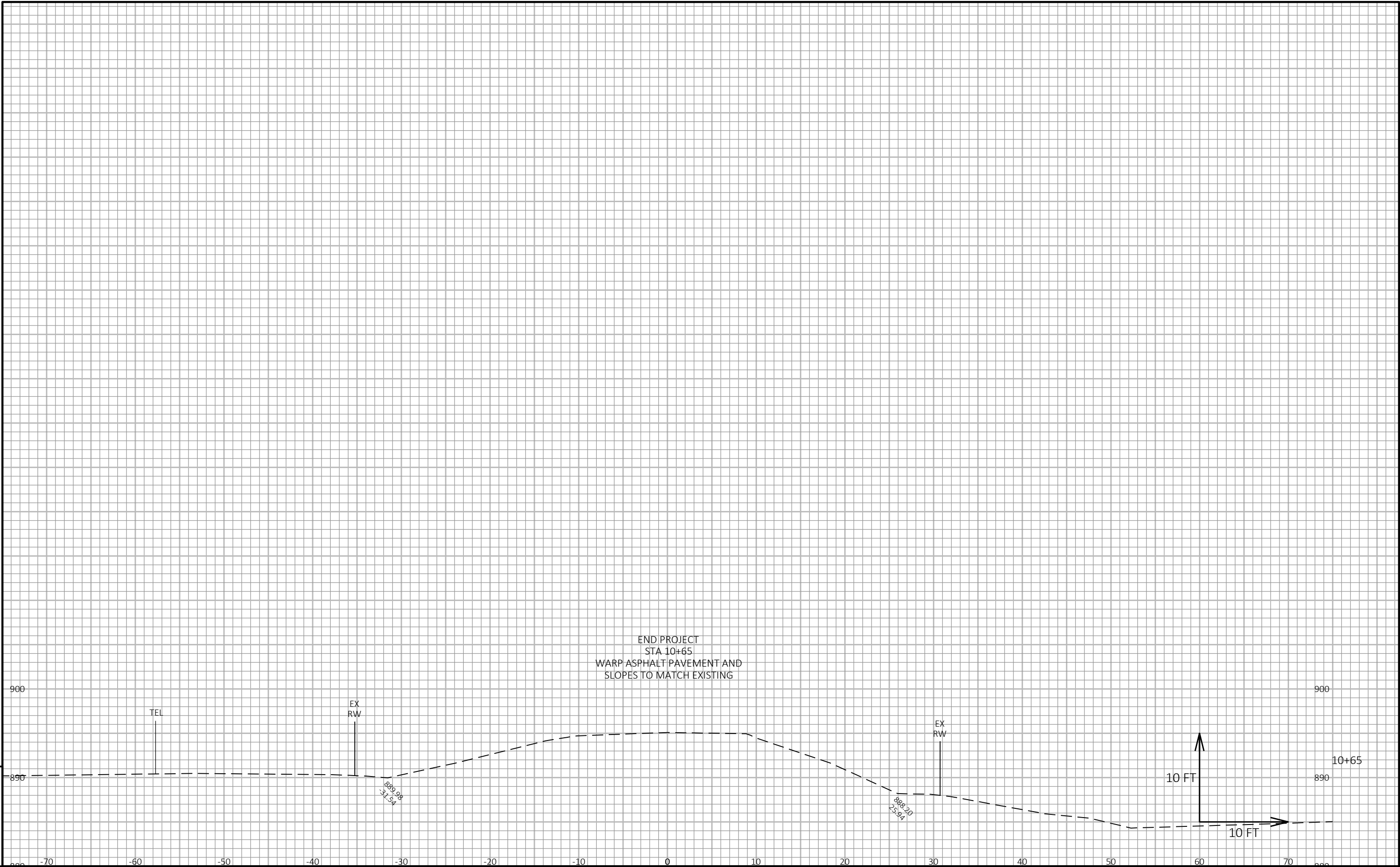
NO.	DATE	REVISION	BY
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STRUCTURE B-22-294			
DRAWN BY		CLP	PLANS CK'D. AEB
RAILING TUBULAR TYPE M			SHEET 14 OF 14

BORAH ROAD COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.30	
9+40	--	0.0	0.0					
9+50	10	43.7	14.7	8	3	8	4	-4
9+67	17	43.7	14.7	27	9	36	16	-16
NEW BRIDGE	--	--	--	--	--	--	--	--
10+34	--	18.2	39.3	--	--	--	--	--
10+50	16	18.2	39.3	11	23	46	46	-46
10+65	15	0.0	0.0	5	11	51	60	-60
				51	46			

Note 1 - Cut	Cut includes existing asphalt pavement. All cut assumed to be wasted.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	0 - (Fill * 1.30)





Notes



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