

GRE

PROJECT ID:  
WITH:

4378-07-71

COUNTY:

Kewaunee

NOVEMBER 2020

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 44

PROJECT LOCATION



DESIGN DESIGNATION

A.A.D.T.	(2021)	=	55
A.A.D.T.	(2041)	=	65
D.H.V.		=	-
D.D.		=	60/40
T.		=	3.5%
DESIGN SPEED		=	55 MPH
ESALS		=	6100

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

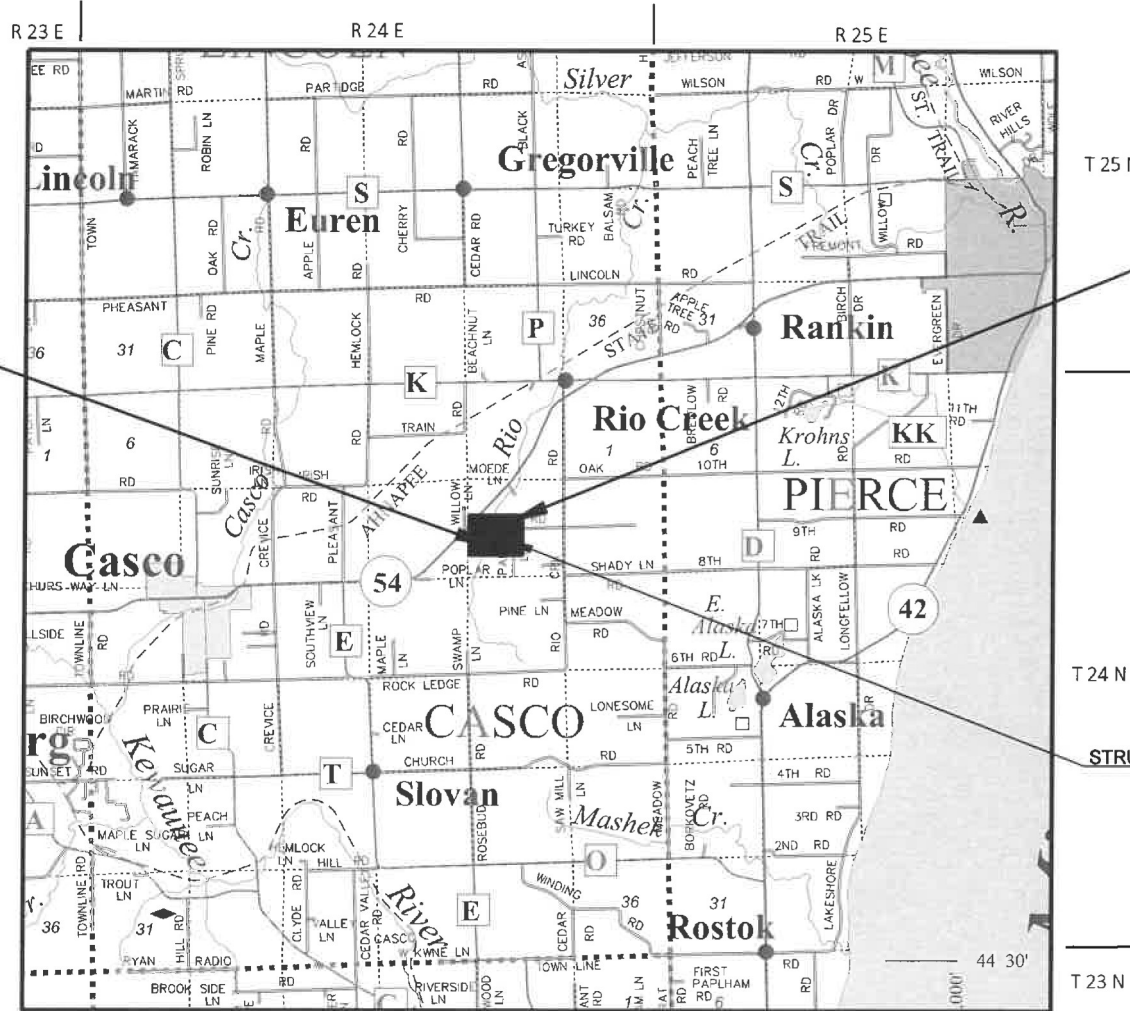
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT

STA 9+50  
Y=473997.008  
X=260351.236

END PROJECT

STA 10+50  
Y=473997.063  
X=260451.236



LAYOUT  
SCALE 0 2 MI

TOTAL NET LENGTH OF CENTERLINE = 0.019 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), KEWAUNEE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2012). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE PROJECT

4378-07-71

FEDERAL PROJECT

PROJECT

WISC 2021039

CONTRACT

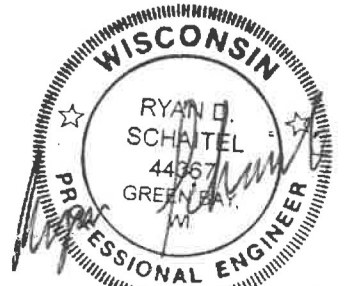
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ACCEPTED FOR  
TOWN OF CASCO

7-27-20 Joseph Schmitel  
DATE TOWN CHAIRMAN

ORIGINAL PLANS PREPARED BY

AYRES



7-22-2020  
(Date)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AYRES ASSOCIATES
Designer	AYRES ASSOCIATES
Project Manager	SCOTT EBEL
Regional Examiner	REGIONAL EXAMINER
Regional Supervisor	JAMES THOMPSON

APPROVED FOR THE DEPARTMENT

DATE: 7/28/20  
(Signature)

E

GENERAL NOTES

THE LOCATION OF EXISTING UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION FACTOR IS 30%.

PROPERTY LINES AS SHOWN ARE APPROXIMATE.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

BEARINGS SHOWN ON THIS PLAN ARE TRUE BEARINGS TO THE NEAREST SECOND.

ALL TIES ON THIS PLAN ARE HORIZONTAL UNLESS DESCRIBED OTHERWISE.

EROSION CONTROL LOCATIONS AS SHOWN ON THE EROSION CONTROL PLAN ARE APPROXIMATE. THE EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SUBGRADE SHOULDER POINTS ARE TO BE SEEDED AND EROSION MAT AS DIRECTED BY THE ENGINEER.

ALL ELEVATIONS ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF NAVD 88 (2012).

WISDOT WILL FURNISH A BENCHMARK MONUMENT TO BE SET BY THE CONTRACTOR.

SAW CUT LOCATIONS SHOWN ON THE PLAN ARE SUBJECT TO ADJUSTMENT BY THE ENGINEER IN THE FIELD. THE LINE OF SUCH SAW CUTS WILL BE NEATLY DELINEATED THROUGH THE ASPHALT WITHOUT ANY DAMAGE TO THE REMAINING PORTION OF THE EXISTING PAVEMENT.

UTILITIES

\* CENTURYLINK  
212 CHURCH AVE  
CASCO, WI 54205  
ATTENTION: MATT GUNDERSON  
E-MAIL: matt.gunderson@centurylink.com

TELEPHONE 920-837-2344

\*-MEMBER OF DIGGERS HOTLINE



KEWAUNEE COUNTY CONTACT

E4280 COUNTY HIGHWAY F  
KEWAUNEE, WI 54216  
ATTENTION: TODD EVERY  
E-MAIL: every.todd@kewauneeeco.org

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.07 ACRES  
SOIL GROUP B/D.

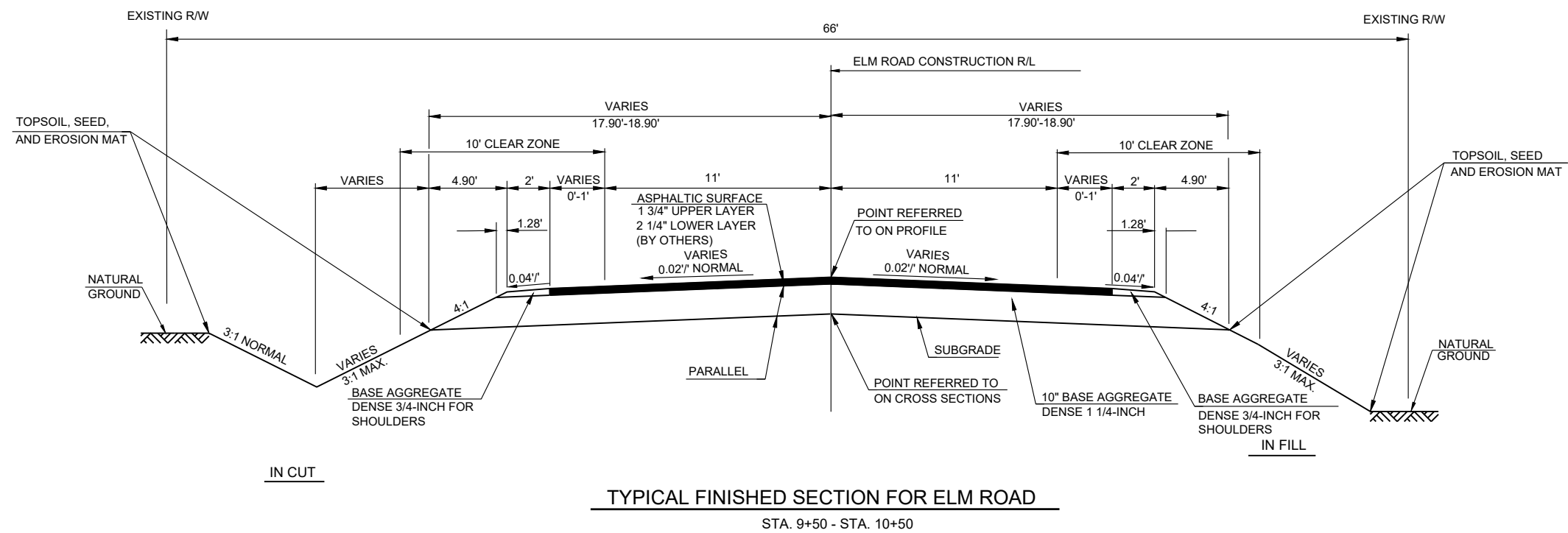
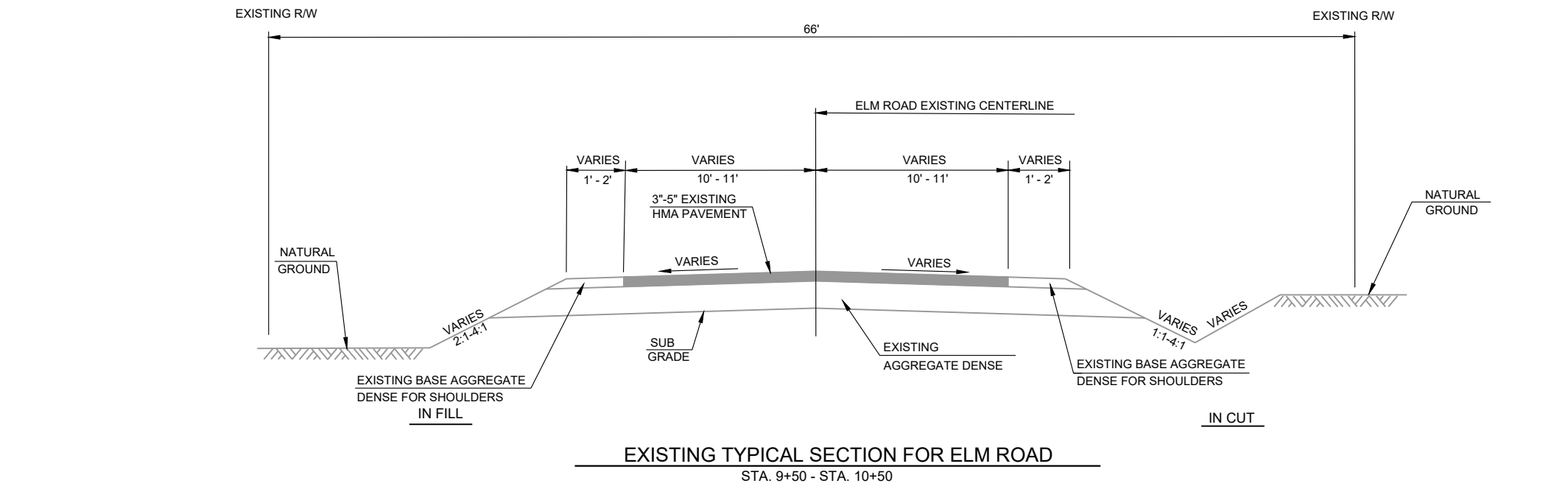
STANDARD ABBREVIATIONS

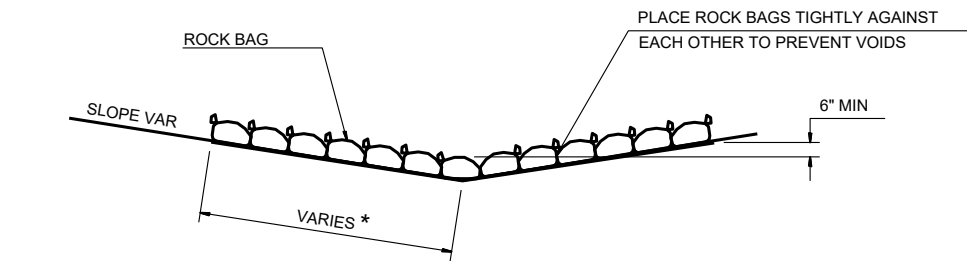
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
AC	ASPHALT CEMENT	PT	POINT OF TANGENCY
AGG	AGGREGATE	PC	POINT OF CURVATURE
ASPH	ASPHALT	PI	POINT OF INTERSECTION
BM	BENCH MARK	PE	PRIVATE ENTRANCE
C/L	CENTERLINE	R	RADIUS
CONC	CONCRETE	REM	REMOVE
CMP	CORRUGATED METAL PIPE	R/L OR RL	REFERENCE LINE
CR.	CREEK	RCCP	REINFORCED CONCRETE CULVERT PIPE
D	DEGREE OF CURVE	RCPSS	REINFORCED CONCRETE PIPE STORM SEWER
DHV	DESIGN HOUR VOLUME	R.O.	RUNOUT
ESALS	EQUIVALENT SINGLE AXIS LOADS	R/W	RIGHT-OF-WAY
EXIST	EXISTING	STA	STATION
FE	FIELD ENTRANCE	SE	SUPER ELEVATION
HYD	HYDRANT	SS	STORM SEWER
IP	IRON PIPE OR PIN	T	TANGENT
L	LENGTH OF CURVE	TEL	TELEPHONE
LC	LONG CHORD OF CURVE	TLE	TEMPORARY LIMITED EASEMENT
LR	LENGTH OF RUNOFF	T	TRUCKS
MH	MANHOLE	VC	VERTICAL CURVE
		W	WELL

DEPARTMENT OF NATURAL RESOURCES

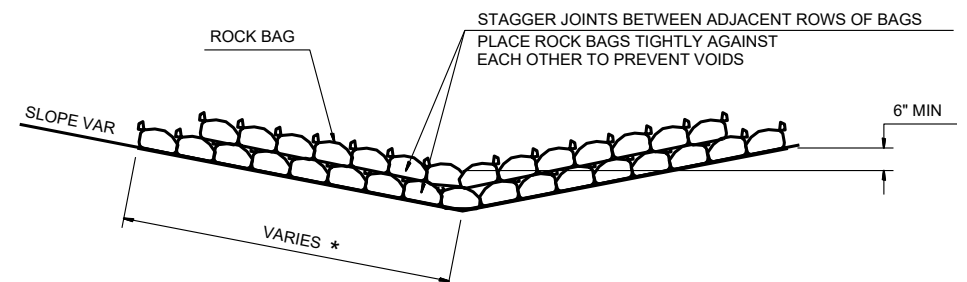
WDNR  
2984 SHAWANO AVE.  
GREEN BAY, WISCONSIN 54313  
ATTENTION: MATT SCHAEVE  
E-MAIL: MATTHEW.SCHAEVE@WISCONSIN.GOV

TELEPHONE 920-366-1544





SIDE VIEW (SINGLE LAYER)

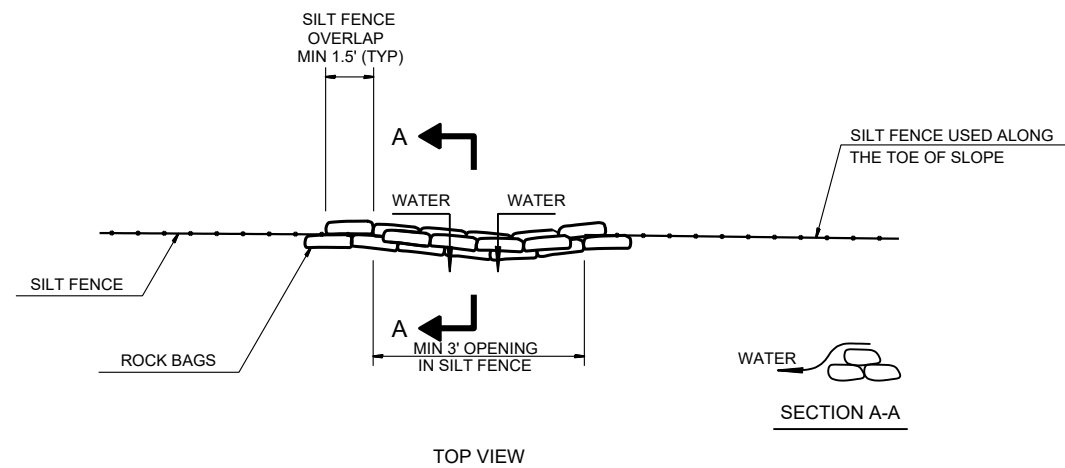


\* LENGTH AND NUMBER OF BAGS MAY VARY  
DEPENDING ON DESIRED DEPTH OF WATER POOL

SIDE VIEW (MULTIPLE LAYER)

### ROCK BAGS DITCH CHECK

PAID AS ROCK BAGS  
(SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS)



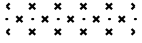

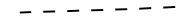



TOP VIEW

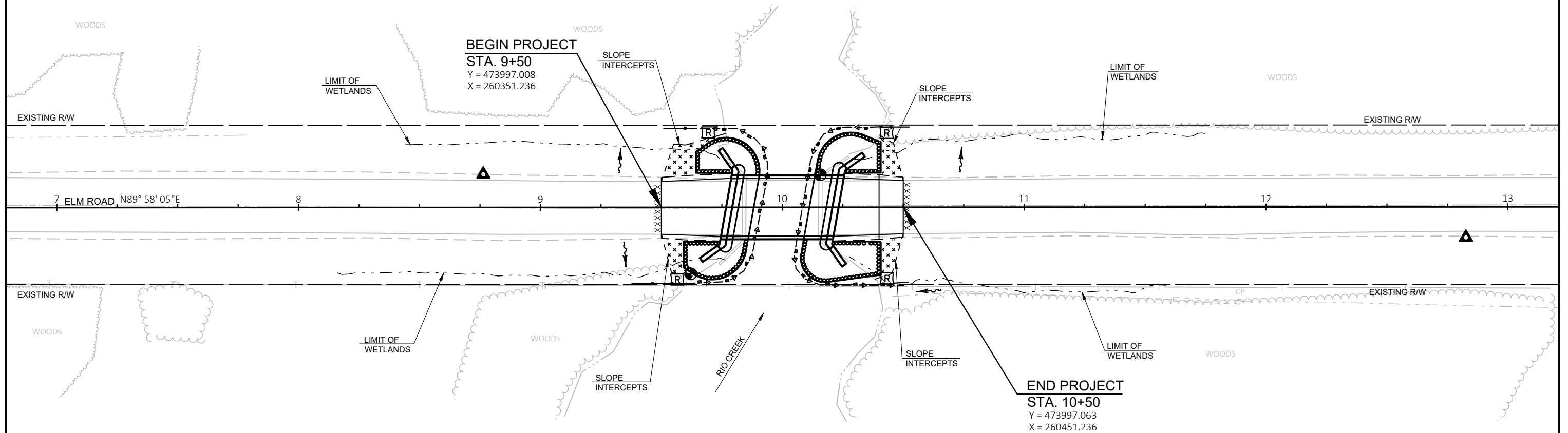
### ROCK BAGS USED FOR SILT FENCE RELIEF DETAIL

PAID AS ROCK BAGS  
(SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS)



LEGEND

-  EROSION MAT URBAN CLASS I, TYPE B
-  SILT FENCE
-  SLOPE INTERCEPT
-  TURBIDITY BARRIER
-  ROCK BAGS
-  SURFACE WATER FLOW



Estimate Of Quantities

4378-07-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0008	205.0100	Excavation Common	CY	62.000	62.000
0010	206.1000	Excavation for Structures Bridges (structure) 01. B-31-110	LS	1.000	1.000
0012	208.0100	Borrow	CY	7.000	7.000
0014	210.1500	Backfill Structure Type A	TON	300.000	300.000
0016	213.0100	Finishing Roadway (project) 01. 4378-07-71	EACH	1.000	1.000
0018	305.0110	Base Aggregate Dense 3/4-Inch	TON	8.000	8.000
0020	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	84.000	84.000
0022	502.0100	Concrete Masonry Bridges	CY	148.000	148.000
0024	502.3200	Protective Surface Treatment	SY	165.000	165.000
0026	505.0400	Bar Steel Reinforcement HS Structures	LB	4,260.000	4,260.000
0028	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	19,120.000	19,120.000
0030	513.4061	Railing Tubular Type M	LF	97.000	97.000
0032	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0034	550.0500	Pile Points	EACH	14.000	14.000
0036	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	595.000	595.000
0038	606.0300	Riprap Heavy	CY	145.000	145.000
0040	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0042	619.1000	Mobilization	EACH	1.000	1.000
0044	624.0100	Water	MGAL	1.000	1.000
0046	625.0100	Topsoil	SY	50.000	50.000
0048	628.1504	Silt Fence	LF	100.000	100.000
0050	628.1520	Silt Fence Maintenance	LF	200.000	200.000
0052	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0054	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0056	628.2008	Erosion Mat Urban Class I Type B	SY	50.000	50.000
0058	628.6005	Turbidity Barriers	SY	160.000	160.000
0060	628.7570	Rock Bags	EACH	75.000	75.000
0062	630.0120	Seeding Mixture No. 20	LB	1.100	1.100
0064	630.0200	Seeding Temporary	LB	1.100	1.100
0066	630.0500	Seed Water	MGAL	1.300	1.300
0068	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0070	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0072	638.2602	Removing Signs Type II	EACH	7.000	7.000
0074	638.3000	Removing Small Sign Supports	EACH	7.000	7.000
0076	642.5001	Field Office Type B	EACH	1.000	1.000

Estimate Of Quantities

4378-07-71					
Line	Item	Item Description	Unit	Total	Qty
0078	643.0420	Traffic Control Barricades Type III	DAY	1,044.000	1,044.000
0080	643.0705	Traffic Control Warning Lights Type A	DAY	1,624.000	1,624.000
0082	643.0900	Traffic Control Signs	DAY	812.000	812.000
0084	643.5000	Traffic Control	EACH	1.000	1.000
0086	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0088	645.0120	Geotextile Type HR	SY	295.000	295.000
0090	650.4500	Construction Staking Subgrade	LF	53.000	53.000
0092	650.5000	Construction Staking Base	LF	53.000	53.000
0094	650.6500	Construction Staking Structure Layout (structure) 01. B-31-110	LS	1.000	1.000
0096	650.9910	Construction Staking Supplemental Control (project) 01. 4378-07-71	LS	1.000	1.000
0098	650.9920	Construction Staking Slope Stakes	LF	53.000	53.000
0100	690.0150	Sawing Asphalt	LF	44.000	44.000
0102	715.0502	Incentive Strength Concrete Structures	DOL	888.000	888.000

CLEARING AND GRUBBING

STATION	TO	STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
9+00	-	11+00	ELM ROAD	2	2
TOTALS				2	2

BASE AGGREGATE DENSE

STATION	TO	STATION	LOCATION	305.0110 3/4-INCH TON	305.0120 1 1/4-INCH TON	624.0100 WATER MGAL
9+50	-	9+77	ELM ROAD	4	42	0.5
10+23	-	10+50	ELM ROAD	4	42	0.5
TOTALS				8	84	1

EARTHWORK SUMMARY

Division	From/To Station	Location	Common Excavation (item #205.0100)	Unusable Pavement Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (13)	Mass Ordinate +/- (14)	Borrow (item #208.0100)	Comment:
			Cut (2)				Factor 1.30			
1	9+50 - 10+50	ELM ROAD	62	14	48	42	55	-7	7	
Division 1 Totals			62	14	48	42	55	-7	7	

- 2) Unsuable Pavement Material is included in Cut
- 4) Unusable Pavement Material = Existing Asphaltic Pavement. Backfill any areas below subgrade w with borrow .
- 5) Available Material = Cut - Unusuable Pavement Material
- 13) Expanded Fill. Factor = 1.3 Expanded Fill = Unexpanded Fill \* Fill Factor
- 14) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material w ithin the Division. Minus indicates a shortage of material w ithin the Division.

ASPHALT ITEMS (BY OTHERS)

STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
9+50	-	9+76	ELM ROAD	3.9	15
10+23	-	10+50	ELM ROAD	3.9	15
TOTALS				7.8	30

NOTE: WORK TO BE COMPLETED BY KEWAUNEE COUNTY

TOPSOIL, FERTILIZER, SEED, AND WATER

STATION	TO	STATION	LOCATION	625.0100 TOPSOIL SY	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL
9+50	-	9+76	ELM ROAD, LT	14	0.3	0.3	0.4
9+50	-	9+76	ELM ROAD, RT	9	0.2	0.2	0.2
10+23	-	10+50	ELM ROAD, LT	8	0.2	0.2	0.2
10+23	-	10+50	ELM ROAD, RT	9	0.2	0.2	0.2
UNDISTRIBUTED ENTIRE PROJECT				10	0.2	0.2	0.3
TOTALS				50	1.1	1.1	1.3

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE STATED



SILT FENCE

STATION	TO	STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 MAINTENANCE LF
9+50	-	9+76	ELM ROAD, LT	25	50
9+50	-	9+76	ELM ROAD, RT	25	50
10+23	-	10+50	ELM ROAD, LT	15	30
10+23	-	10+50	ELM ROAD, RT	15	30
			UNDISTRIBUTED	20	40
TOTALS				100	200

MOBILIZATIONS EROSION CONTROL

LOCATION	628.1905 MOBILIZATIONS EROSION CONROL	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL
	EACH	EACH
ELM ROAD	5	3
	5	3

EROSION MAT

STATION	TO	STATION	LOCATION	628.2008 URBAN CLASS I TYPE B SY
9+50	-	9+76	ELM ROAD, LT	14
9+50	-	9+76	ELM ROAD, RT	9
10+23	-	10+50	ELM ROAD, LT	8
10+23	-	10+50	ELM ROAD, RT	9
			UNDISTRIBUTED	10
TOTAL				50

TURBIDITY BARRIERS

STATION	LOCATION	628.6005 SY
WEST ABUTMENT	ELM ROAD	73
EAST ABUTMENT	ELM ROAD	87
TOTAL		160

ROCK BAGS

STATION	LOCATION	628.7570
9+76	ELM ROAD, LT	15
9+76	ELM ROAD, RT	15
10+23	ELM ROAD, LT	15
10+23	ELM ROAD, RT	15
UNDISTRIBUTED	ENTIRE PROJECT	15
TOTAL		75

REMOVING SIGNS & SUPPORTS

STATION	LOCATION	638.2602 SIGNS TYPE II EACH	638.3000 SMALL SIGN SUPPORTS EACH	REMARKS
WEST AND EAST PROJECT LIMITS	ELM ROAD	4	4	NARROW BRIDGE AND LOAD POSTING
9+76	ELM ROAD, LT & RT	2	2	OBJECT MARKERS
10+23	ELM ROAD, LT & RT	1	1	OBJECT MARKERS
TOTALS		7	7	

SIGNS REFLECTIVE TYPE II AND WOOD POSTS

STATION	LOCATION	634.0612 WOOD POSTS 4"x6"x12' EACH	637.2230 SIGNS W5-52L SF	W5-52R SF
NW QUADRANT	ELM ROAD, LT	1	3	-
SW QUADRANT	ELM ROAD, RT	1	-	3
NE QUADRANT	ELM ROAD, LT	1	-	3
SE QUADRANT	ELM ROAD, RT	1	3	-
SUBTOTALS		4	6	6
TOTALS		4	12	

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE STATED

TRAFFIC CONTROL SUMMARY

LOCATION	APPROXIMATE SERVICE DAYS	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS		REMARKS
		NO. IN SERVICE	DAYS	NO. IN SERVICE	DAYS	NO. IN SERVICE	DAYS	
ELM ROAD / STH 54	58	2	116	4	232	2	116	BRIDGE OUT 0.3 MILES AHEAD - SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
WEST OF WORK ZONE LIMITS	58	2	116	4	232	4	232	SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
WEST WORK ZONE LIMITS	58	5	290	6	348	1	58	SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL D
EAST WORK ZONE LIMITS	58	5	290	6	348	1	58	SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL D
EAST OF WORK ZONE LIMITS	58	2	116	4	232	4	232	SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
ELM ROAD / RIO CREEK ROAD	58	2	116	4	232	2	116	BRIDGE OUT 0.7 MILES AHEAD - SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
TOTALS			1,044		1,624		812	

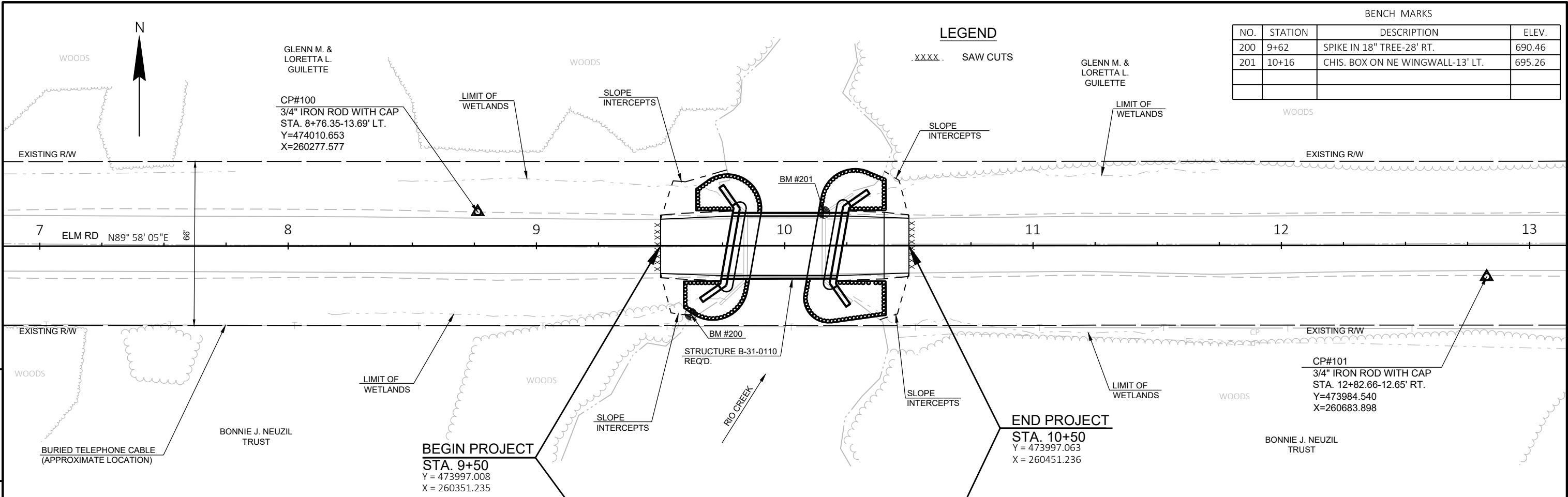
SAWING ASPHALT

STATION	LOCATION	690.0150 LF
9+50	ELM ROAD	22
10+50	ELM ROAD	22
TOTAL		44

CONSTRUCTION STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6500	650.9910	650.9920
					SUBGRADE	BASE	STRUCTURE	SUPPLEMENTAL	SLOPE
							LAYOUT	CONTROL	STAKES
					LF	LF	B-31-0110 LS	4378-07-71 LS	LF
0010	9+50	-	9+76	ELM ROAD	26	26	-	1	26
0010	10+23	-	10+50	ELM ROAD	27	27	-	-	27
0010	SUBTOTALS				53	53	0	1	53
0020	10+00			B-31-0110	-	-	1	-	-
0020	SUBTOTALS				0	0	1	0	0
TOTALS					53	53	1	1	53

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE STATED

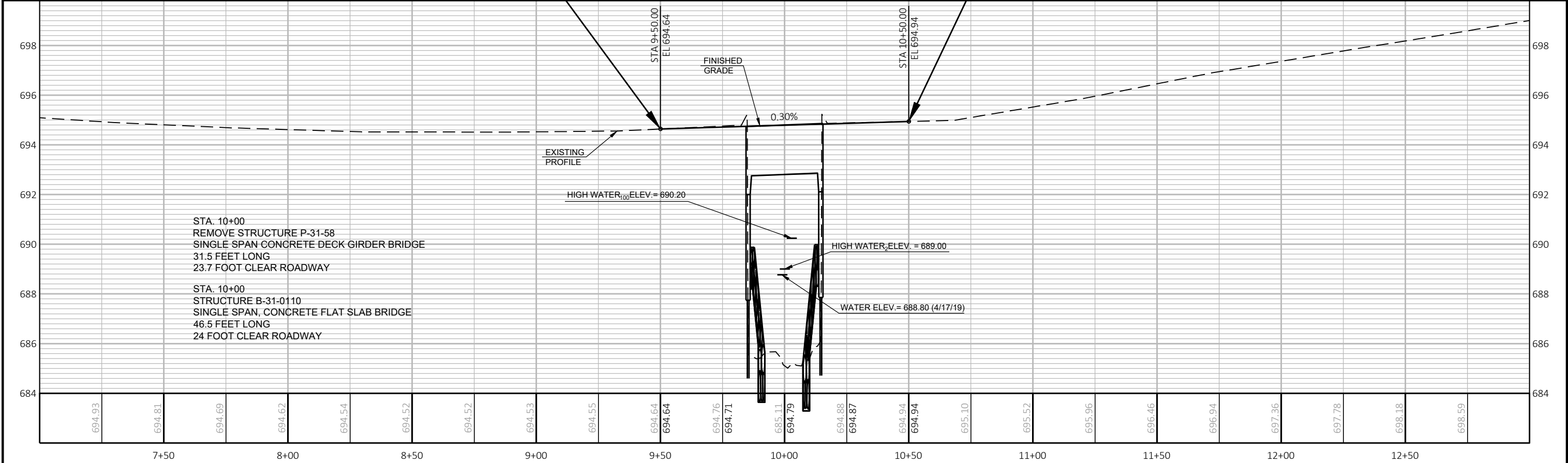


LEGEND

.XXXX. SAW CUTS

BENCH MARKS

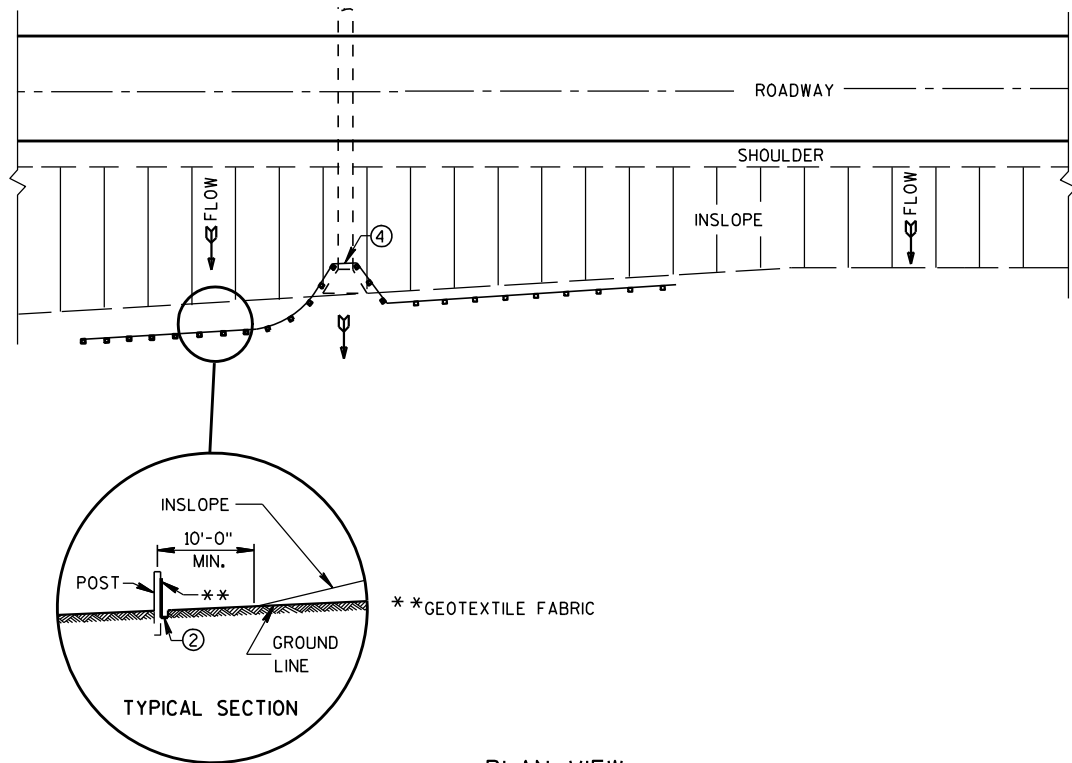
NO.	STATION	DESCRIPTION	ELEV.
200	9+62	SPIKE IN 18" TREE-28' RT.	690.46
201	10+16	CHIS. BOX ON NE WINGWALL-13' LT.	695.26



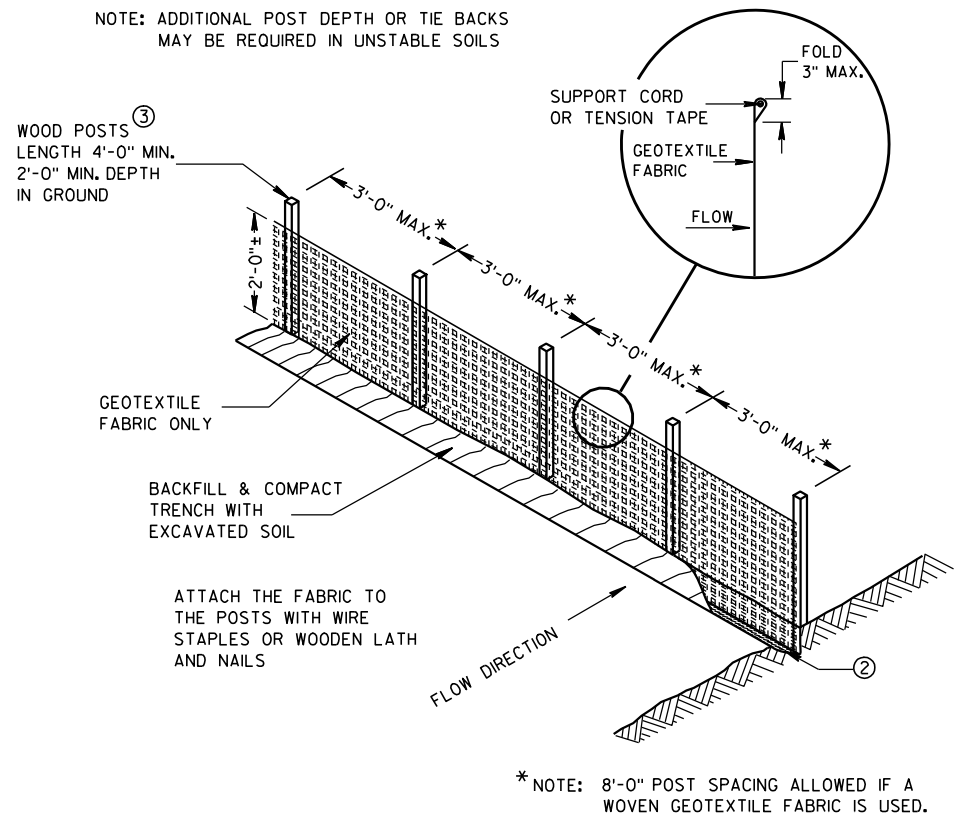
PROJECT NO: 4378-07-71	HWY: ELM ROAD	COUNTY: KEWAUNEE	PLAN AND PROFILE: ELM ROAD	SHEET	E
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Standard Detail Drawing List

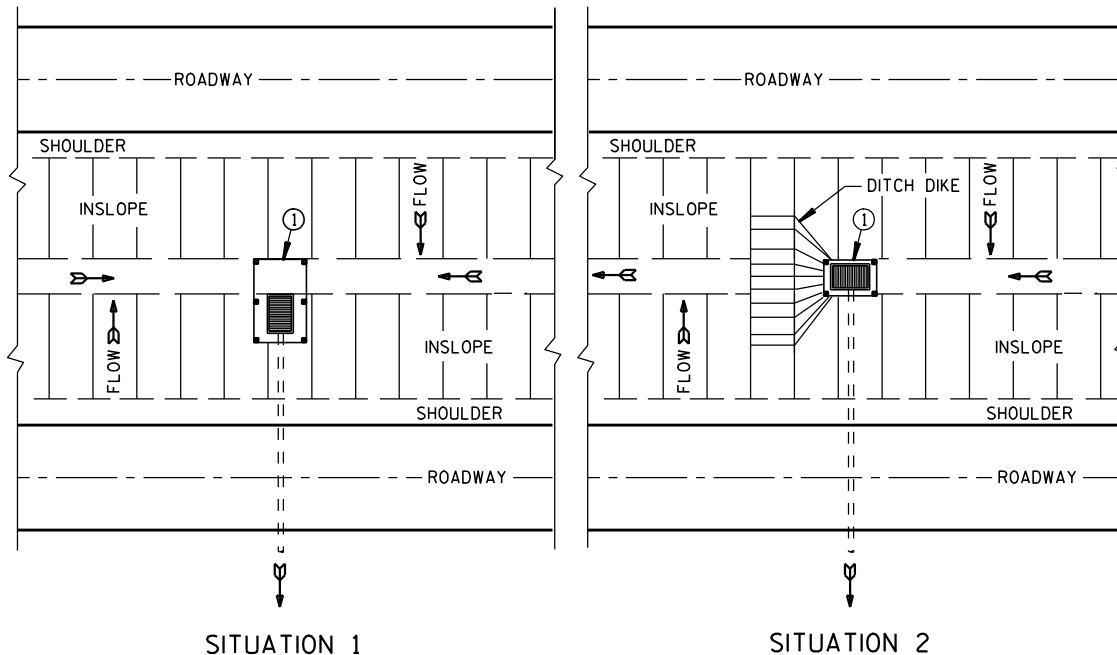
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



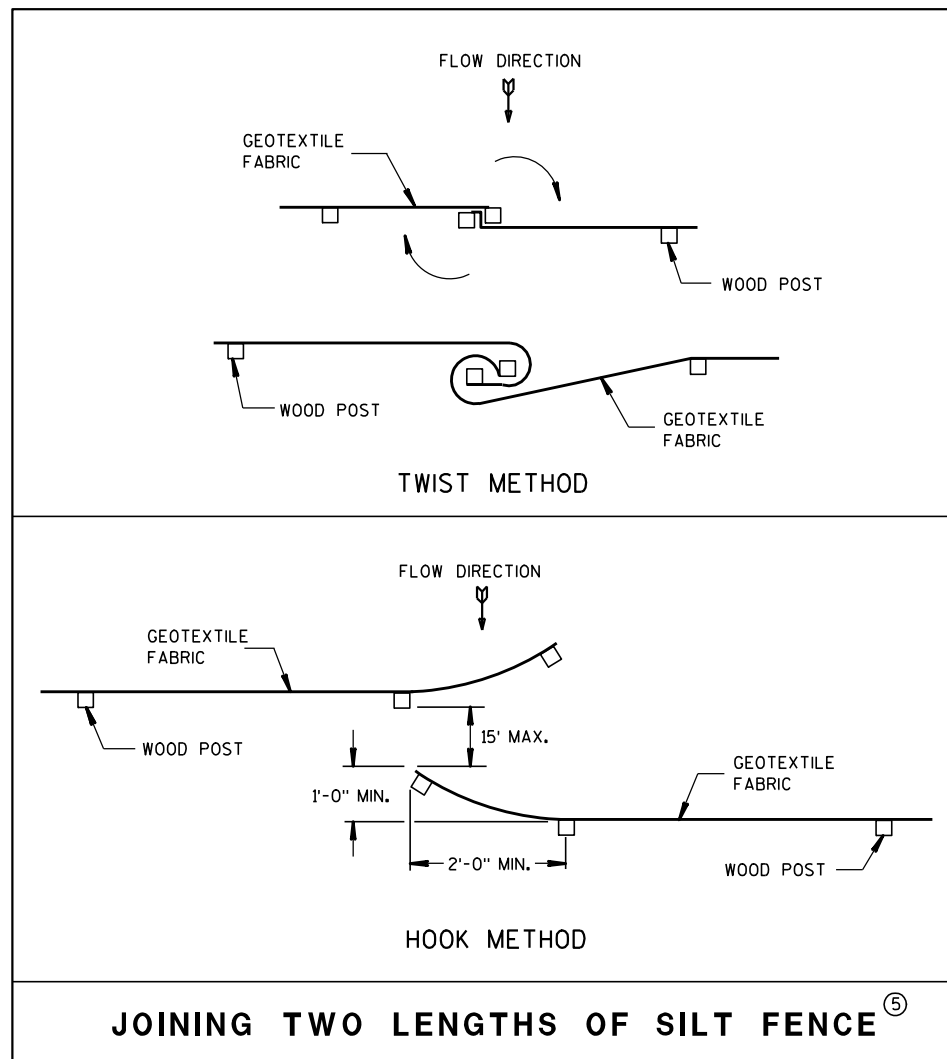
PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



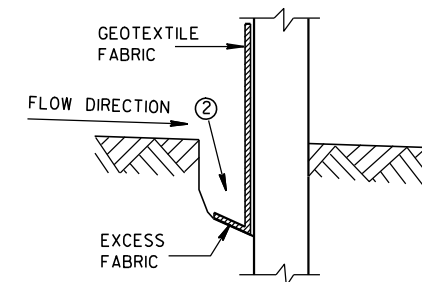
PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS



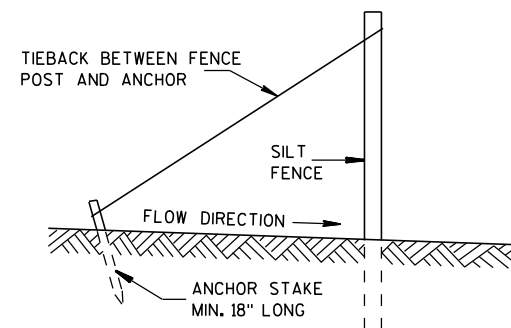
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

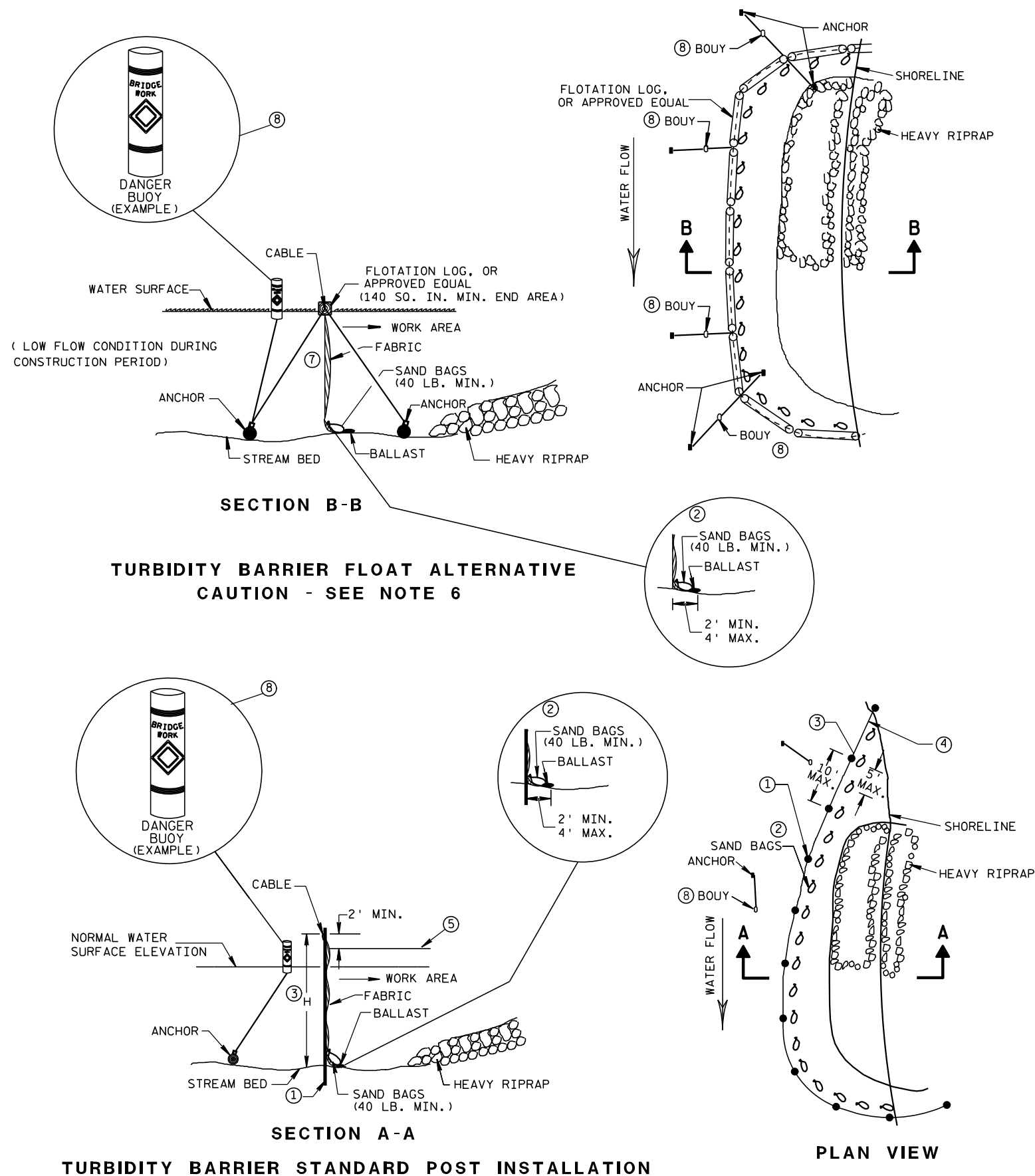


TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

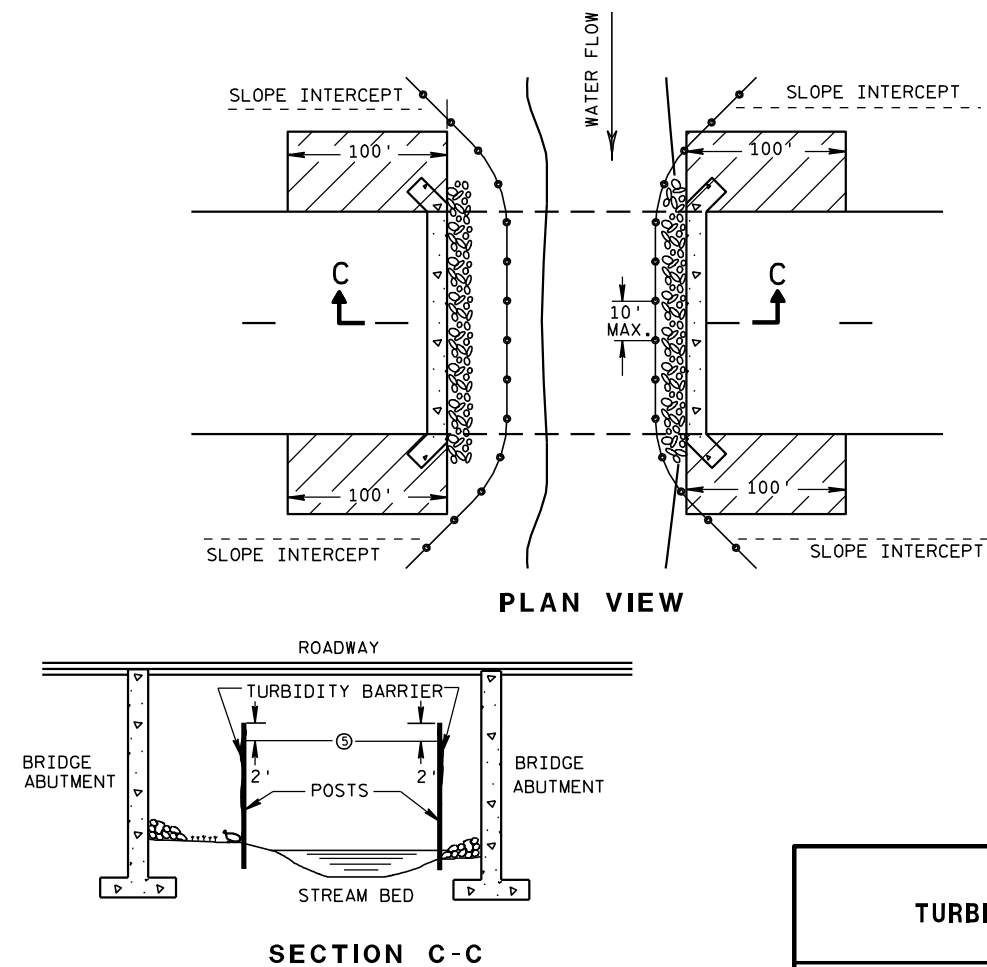


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

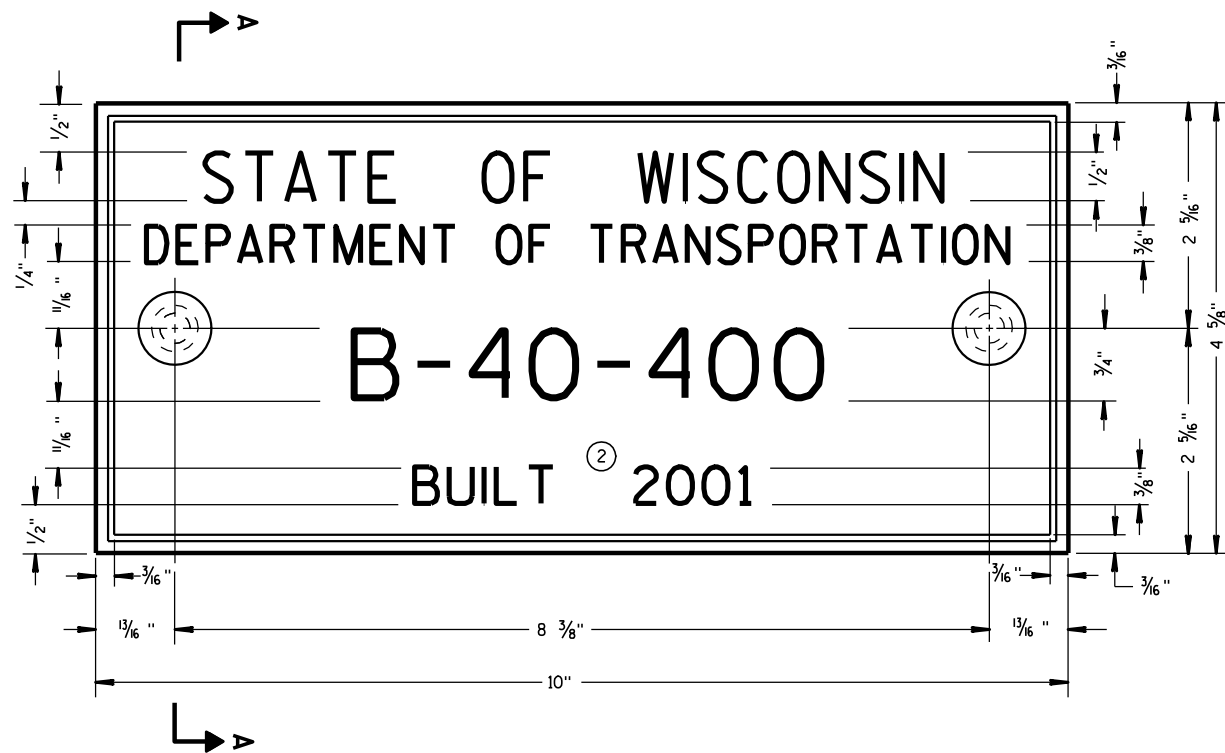
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

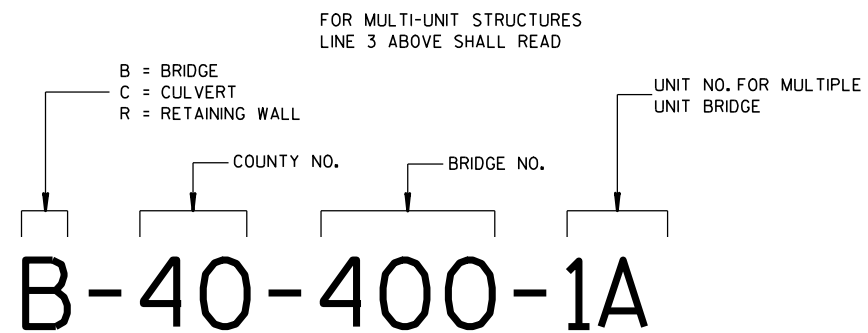
6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



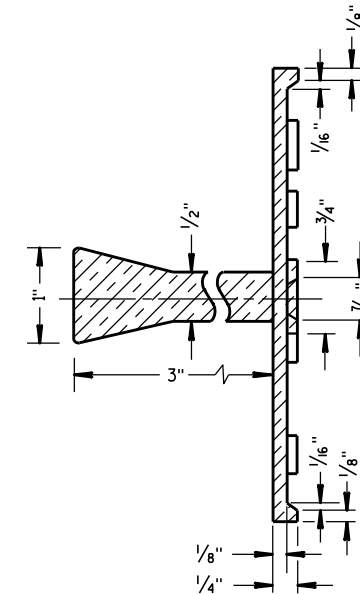
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

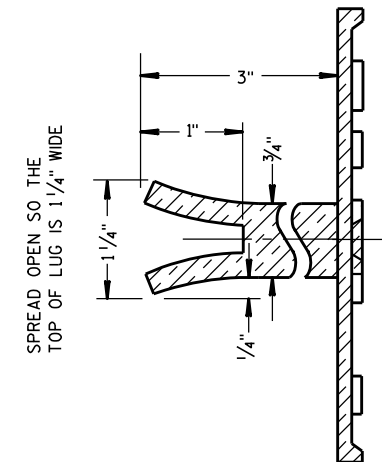
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

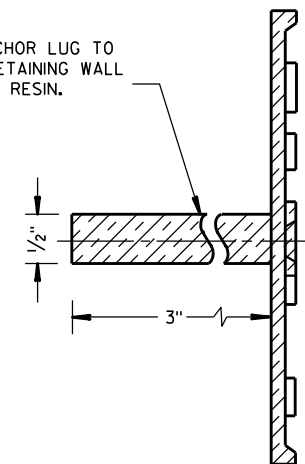


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

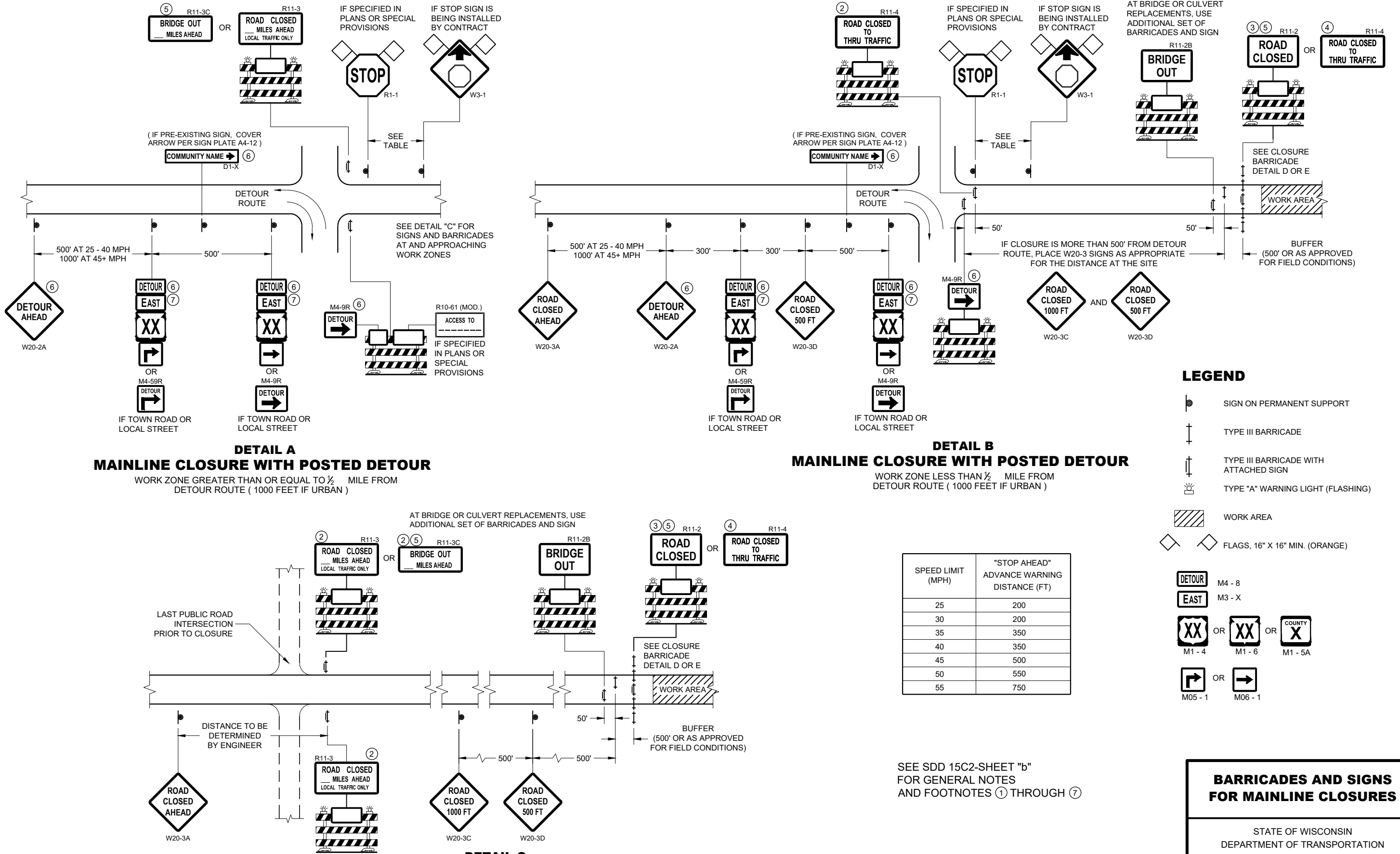
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10  
DATE

FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



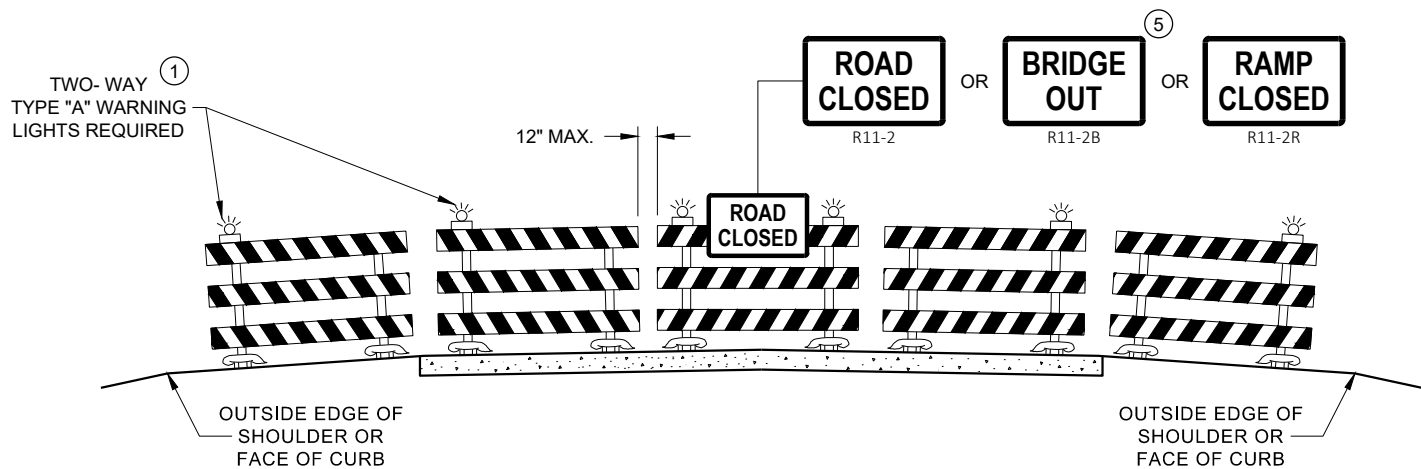
**BARRICADES AND SIGNS FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

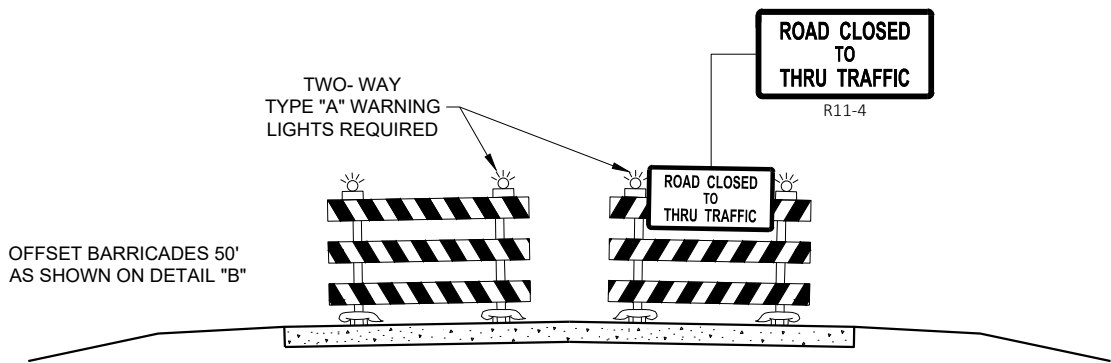
APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA





**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

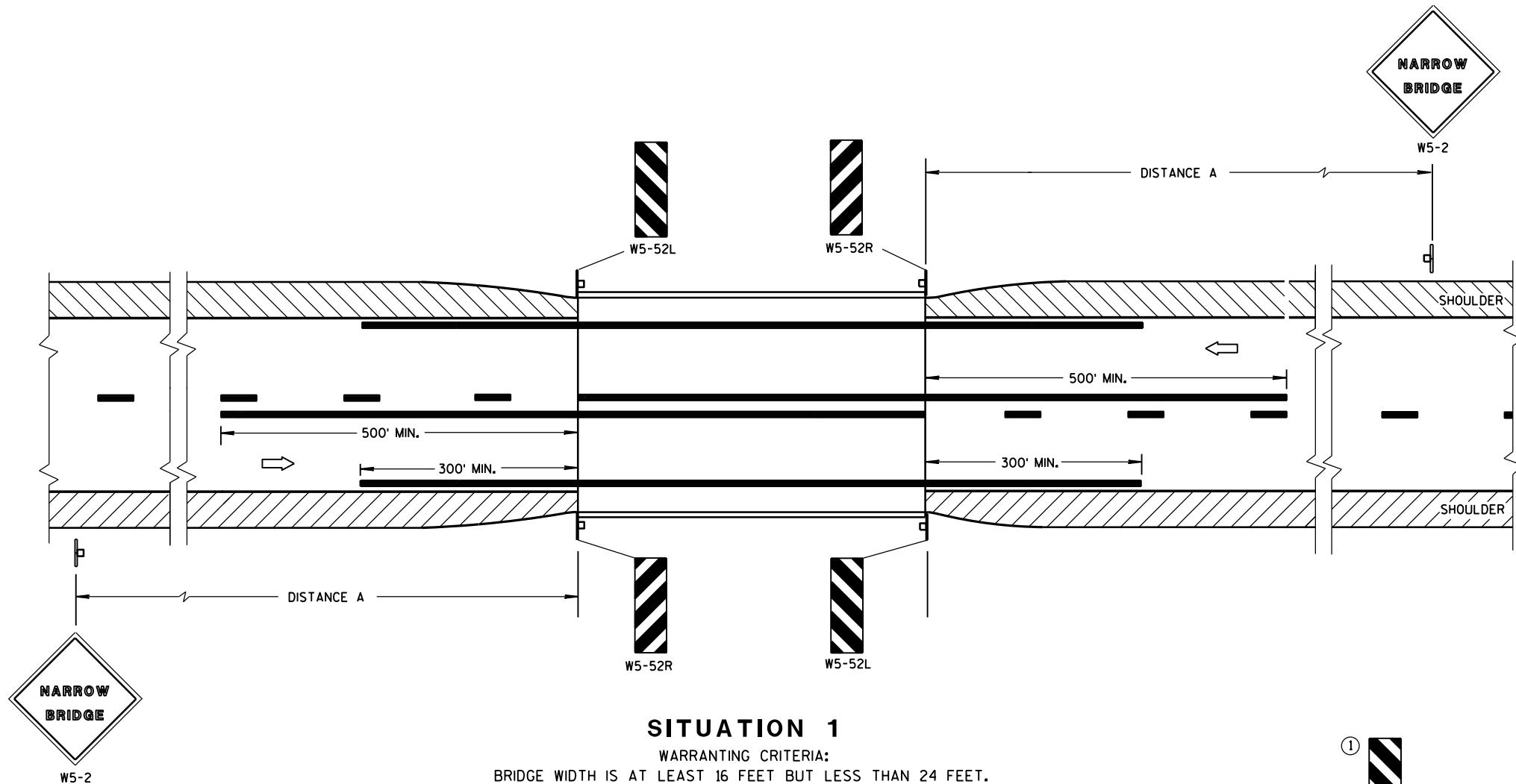
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS**  
**FOR**  
**VARIOUS CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

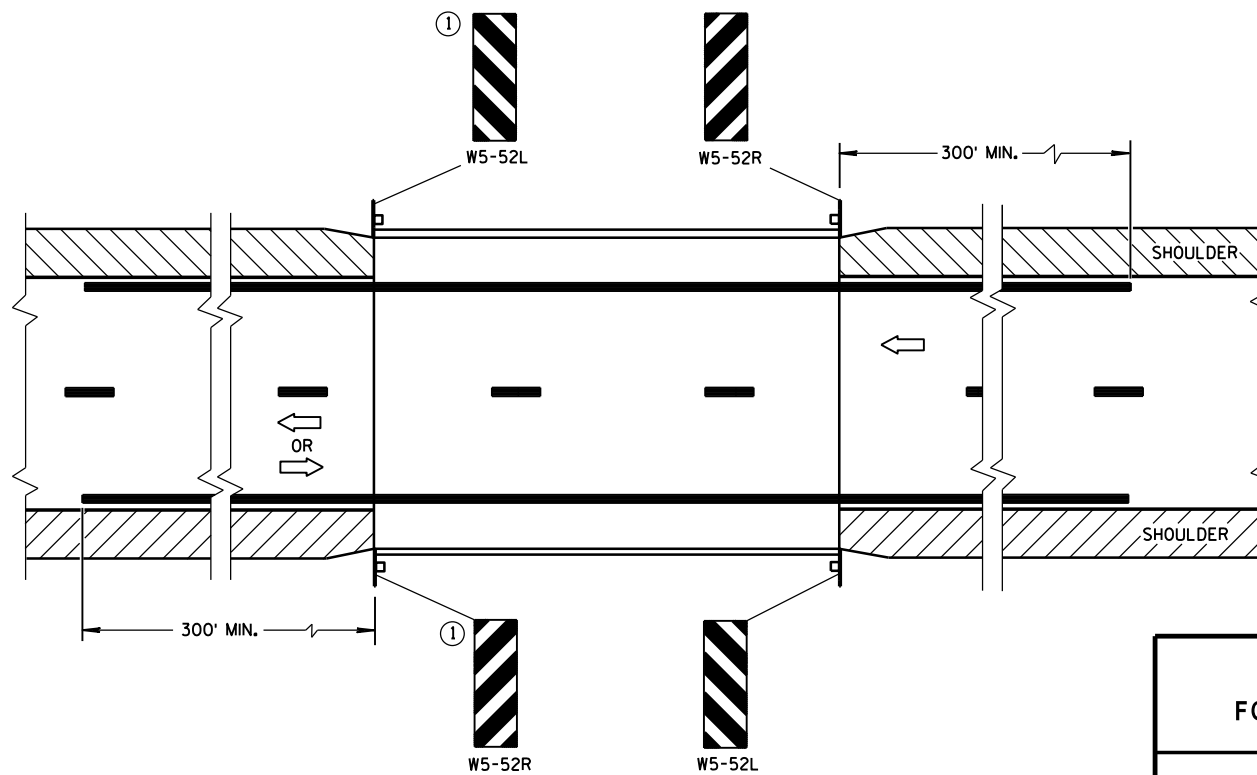
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

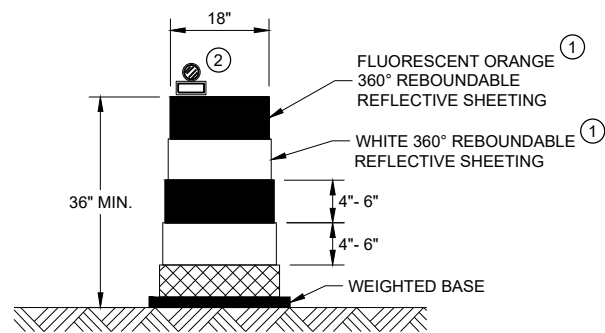
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

#### APPROVED

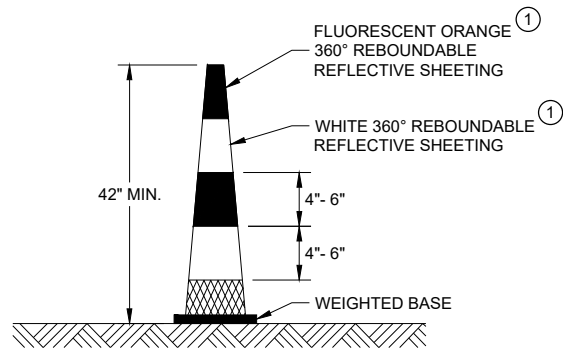
June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA

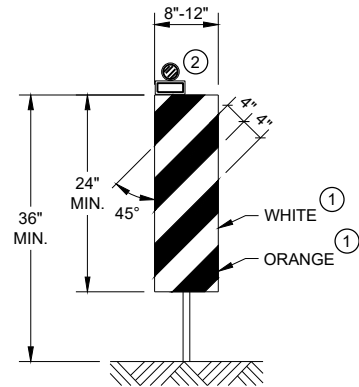


DRUM



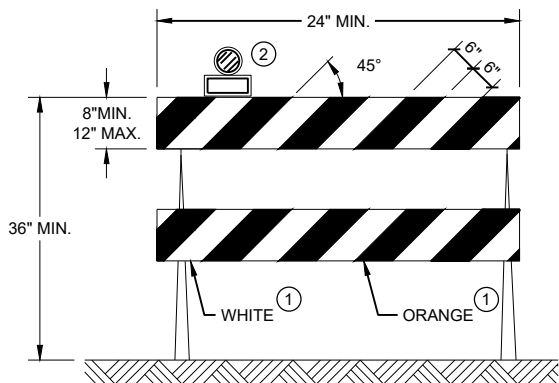
42" CONE

DO NOT USE IN TAPERS  
½ SPACING OF DRUMS



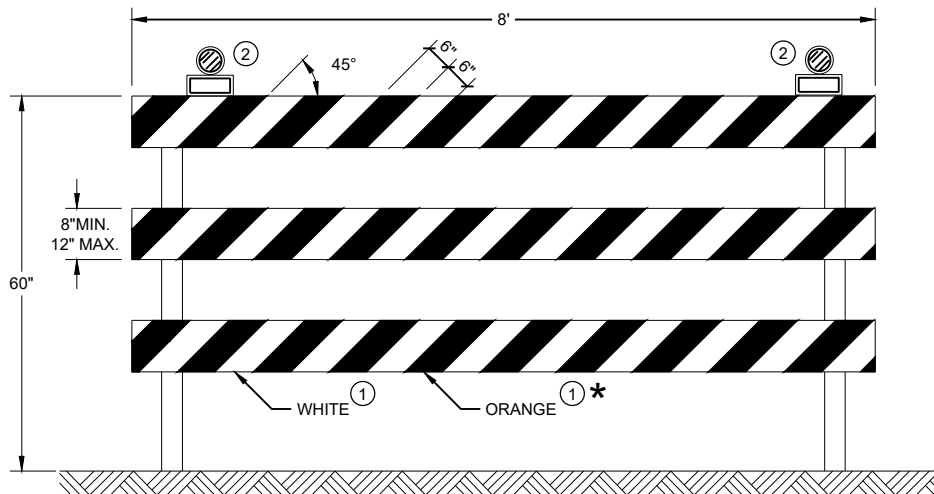
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO  
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

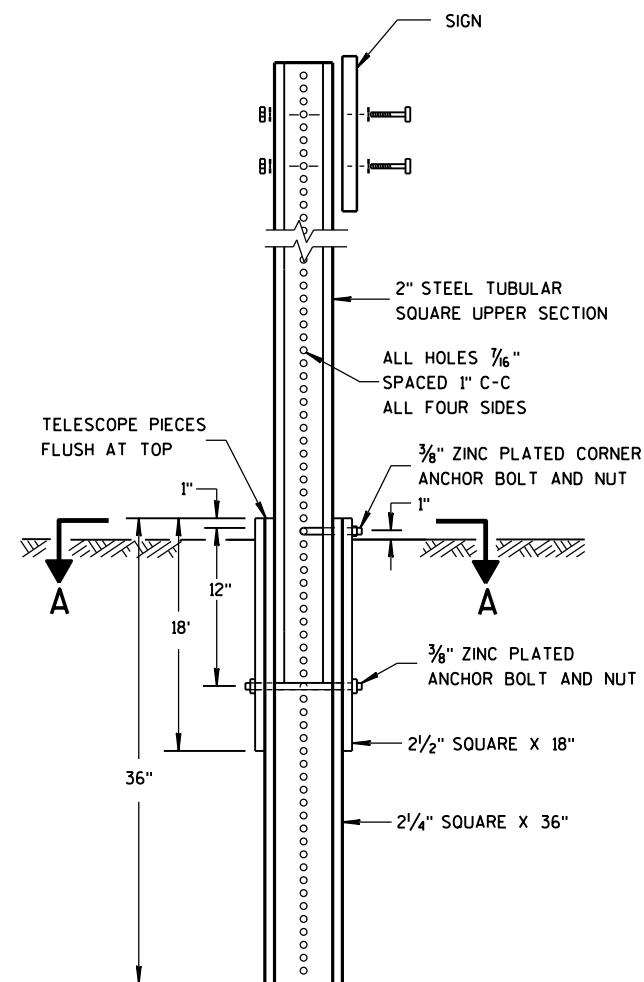
- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2017 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA

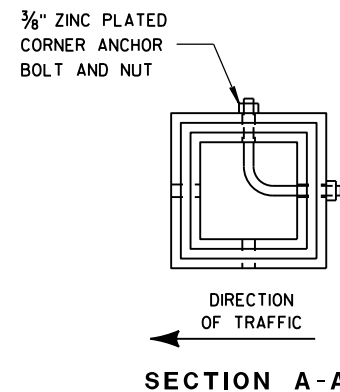


DETAIL OF TUBULAR  
STEEL SIGN POST

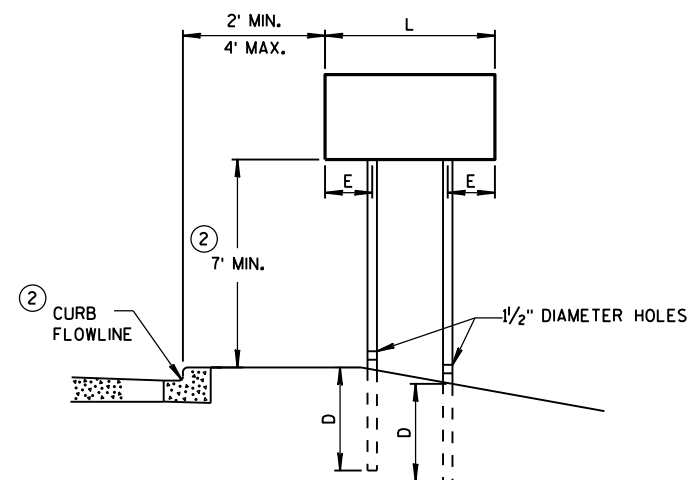
TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



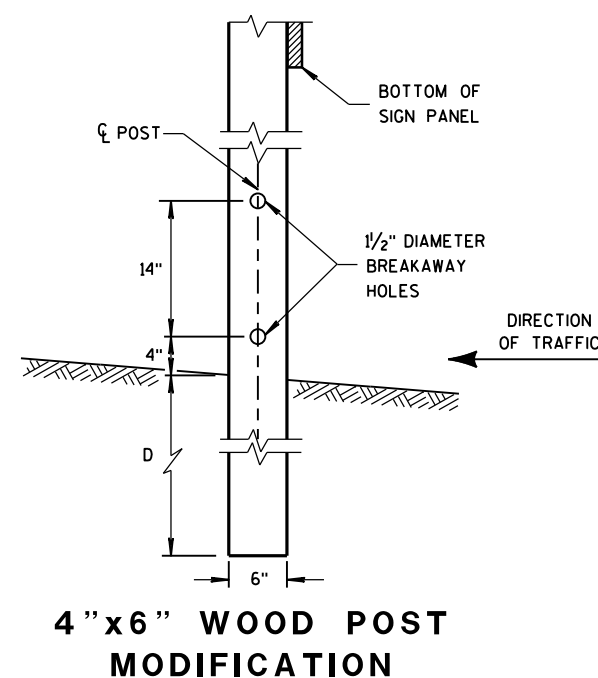
SECTION A-A



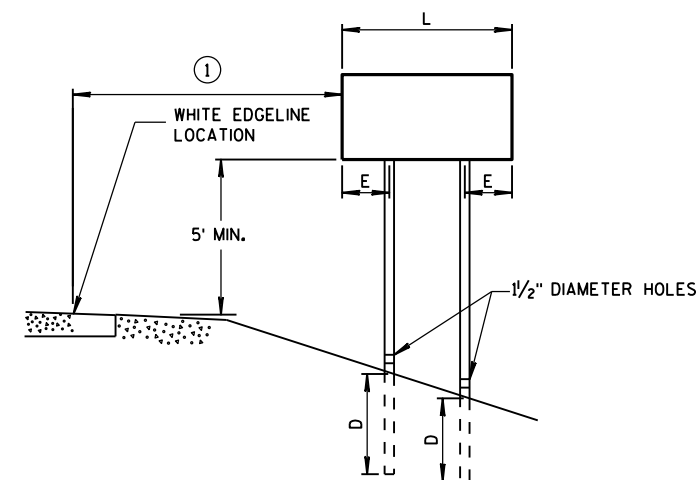
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

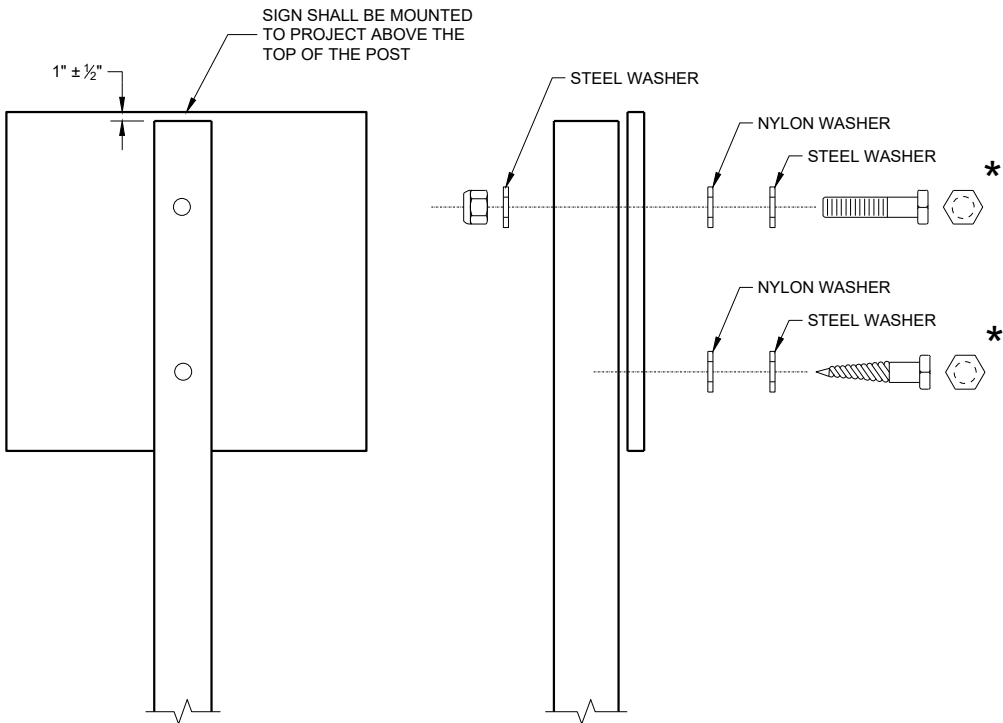
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")  
LAG SCREWS - ¾" x 3"  
MACHINE BOLTS - ⅝" x 6 ½" OR 7" LENGTH W/NUTS

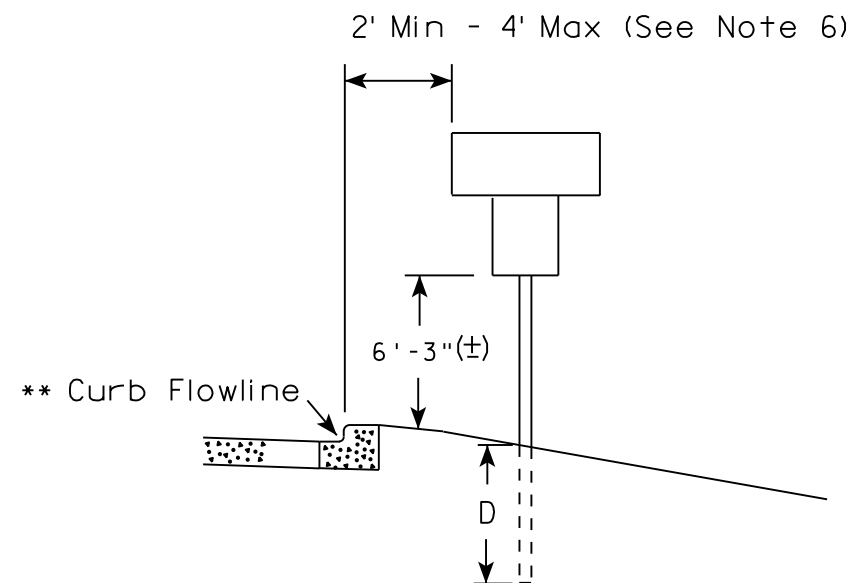
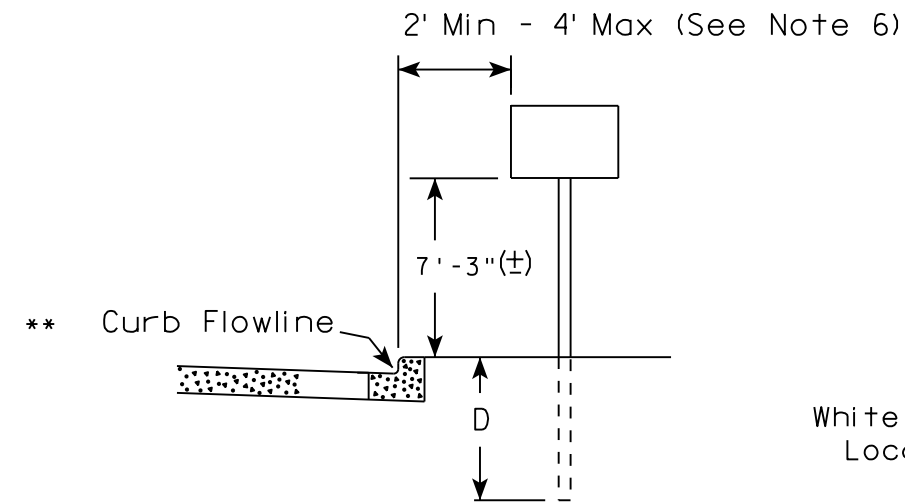
SQUARE STEEL POST (2" x 2")  
MACHINE BOLTS - ¾" x 3 ¼" LENGTH W/NUTS  
RIVETS - ⅝" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM  
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,  
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -  
1 ¼" O.D. x ⅜" I.D. x ⅛" STEEL  
1 ¼" O.D. x ⅜" I.D. x 0.080 NYLON

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

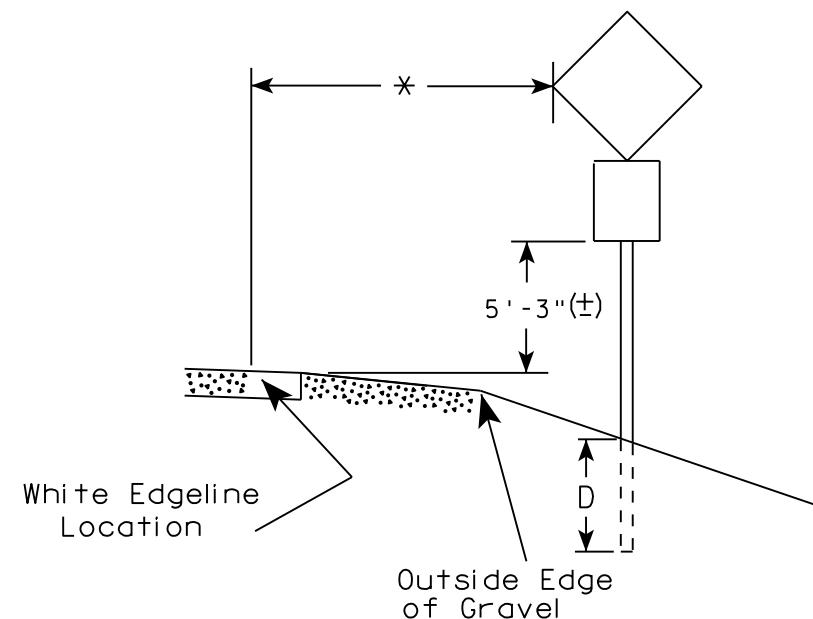
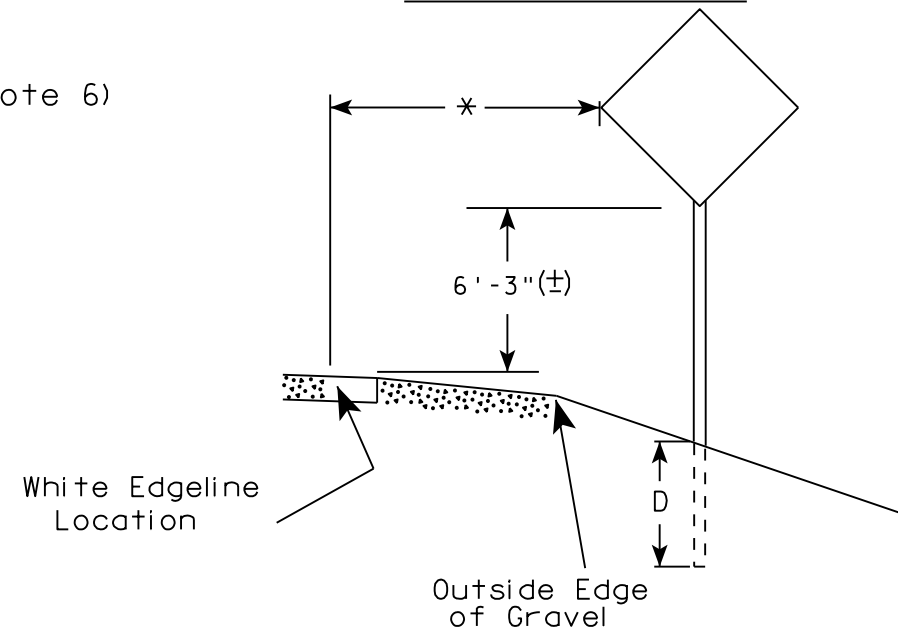
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

## URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

## RURAL AREA (See Note 2)



✱ 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

## GENERAL NOTES

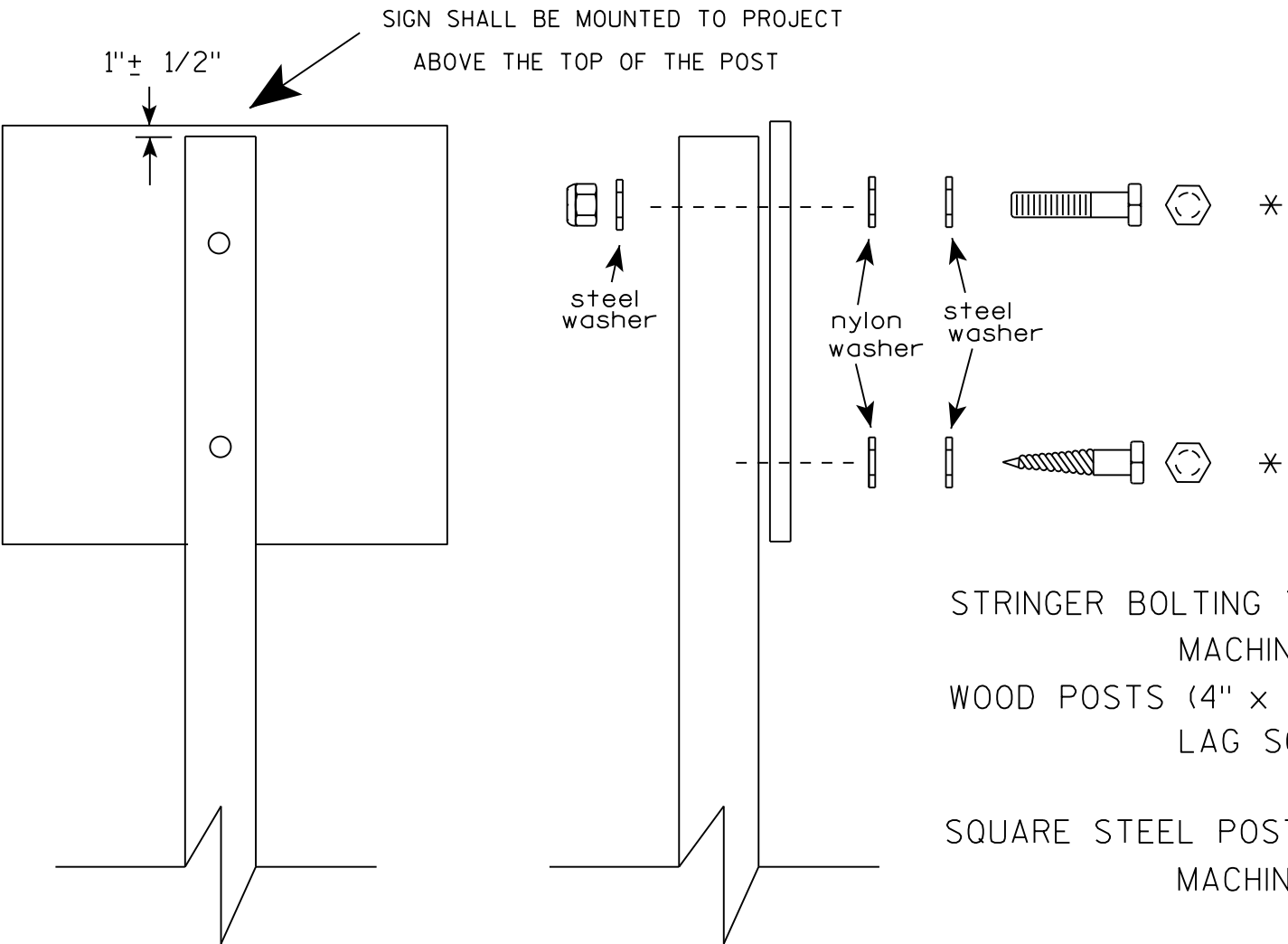
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

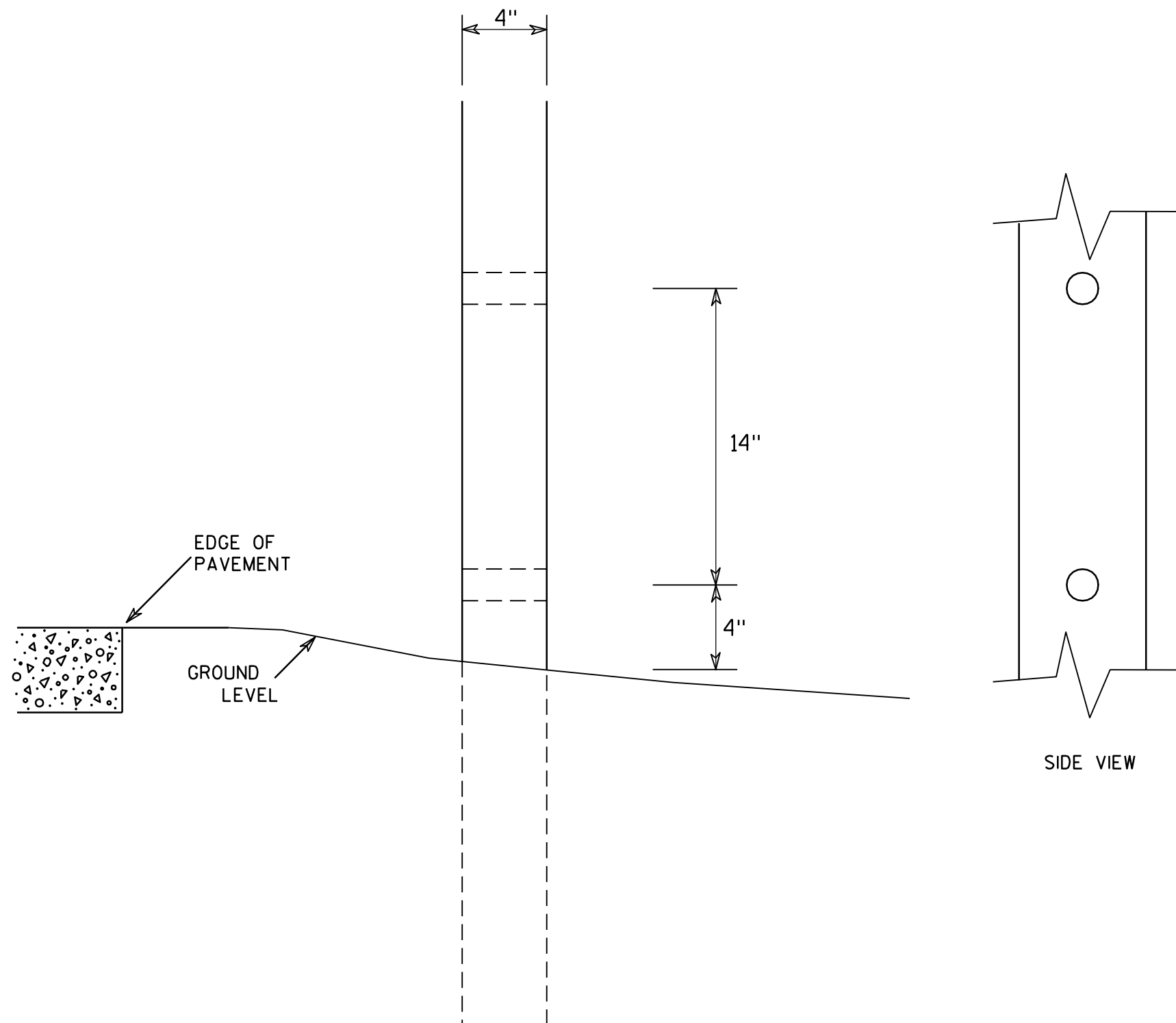
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
  - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE <u>8/11/16</u>	PLATE NO. <u>A4-8.8</u>

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

### 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

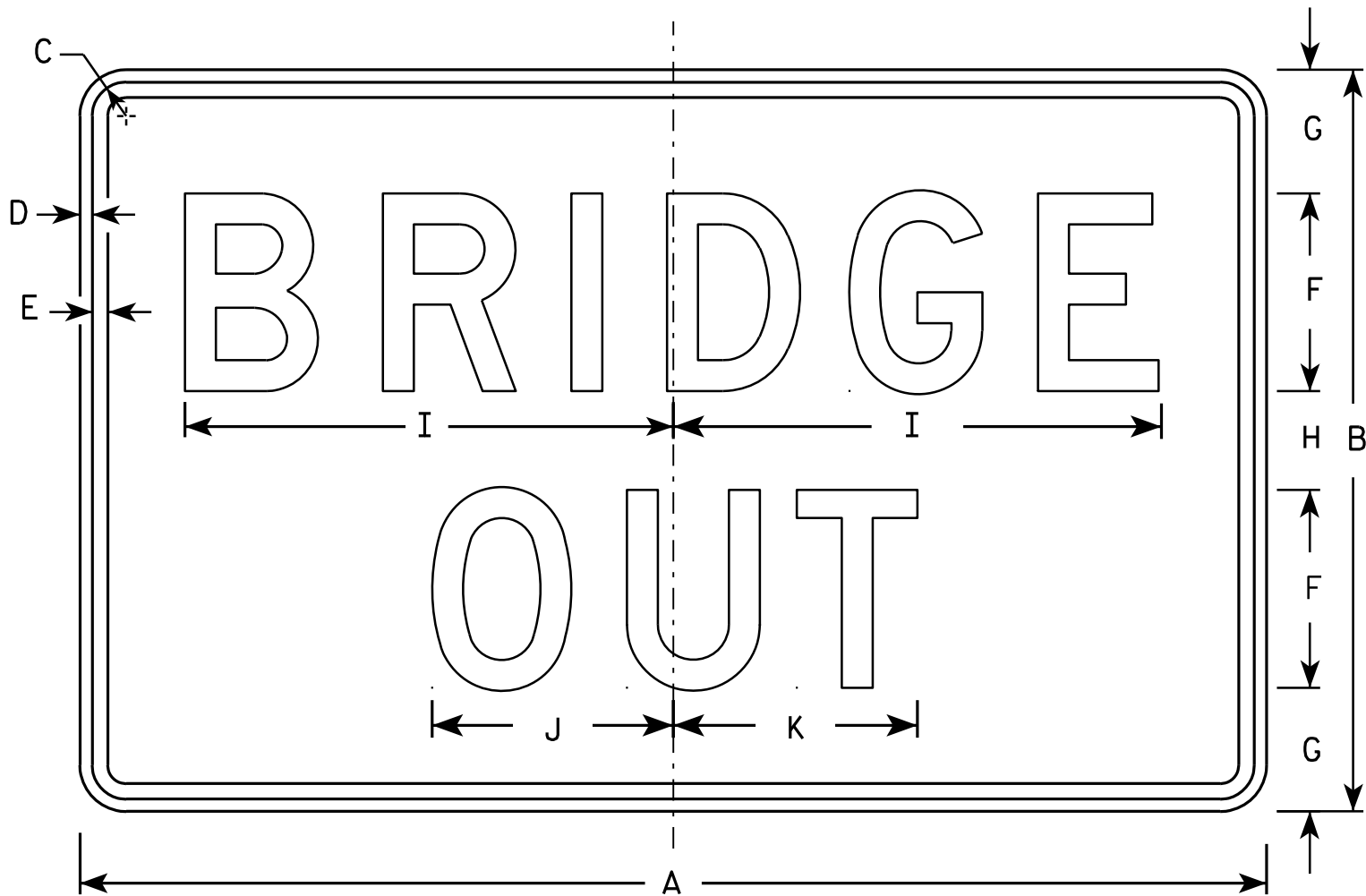
SHEET NO:

E



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - White  
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

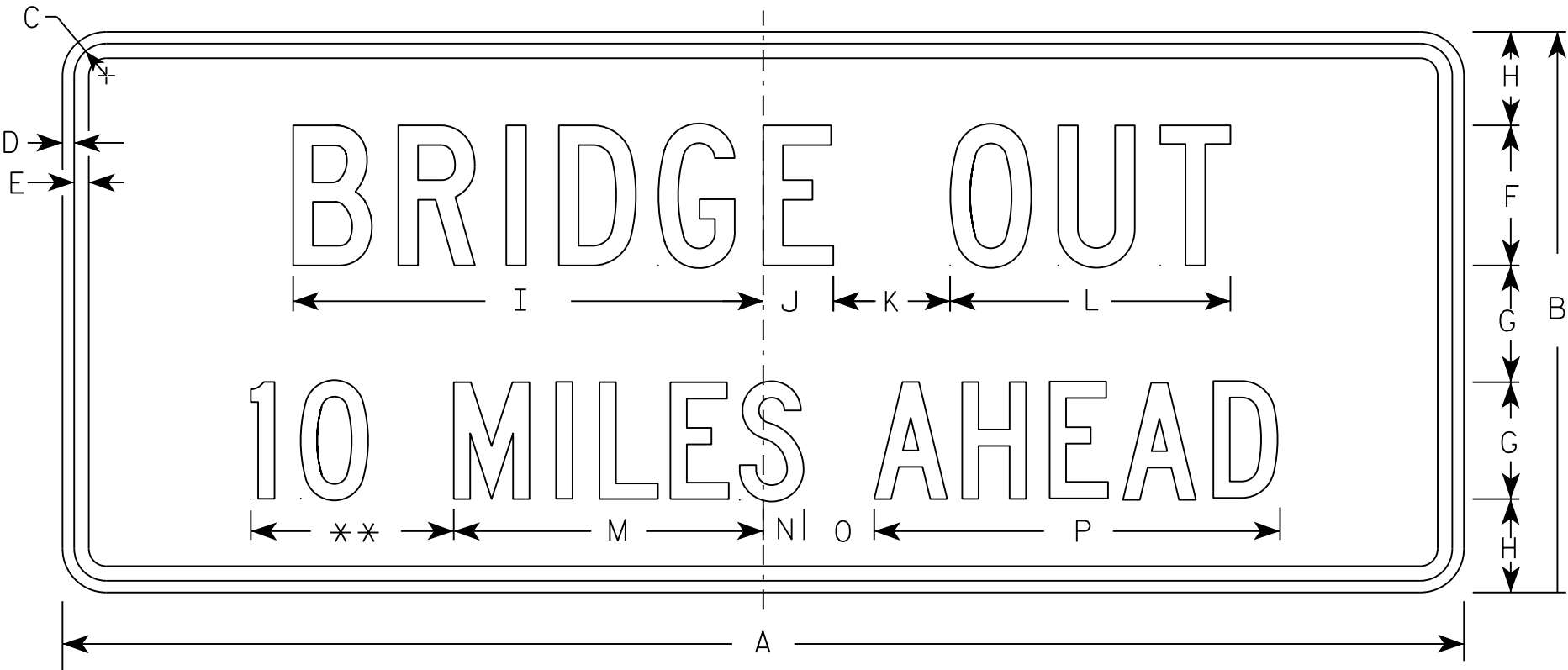
STANDARD SIGN	
R11-2B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-2B.2

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

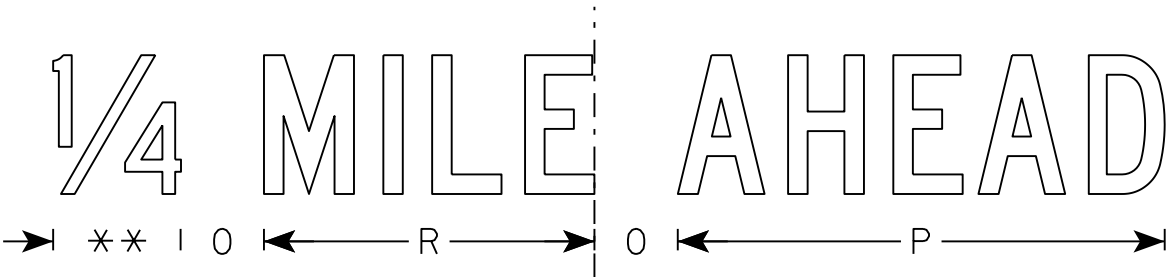
Background - White

Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

\*\* See Note 5



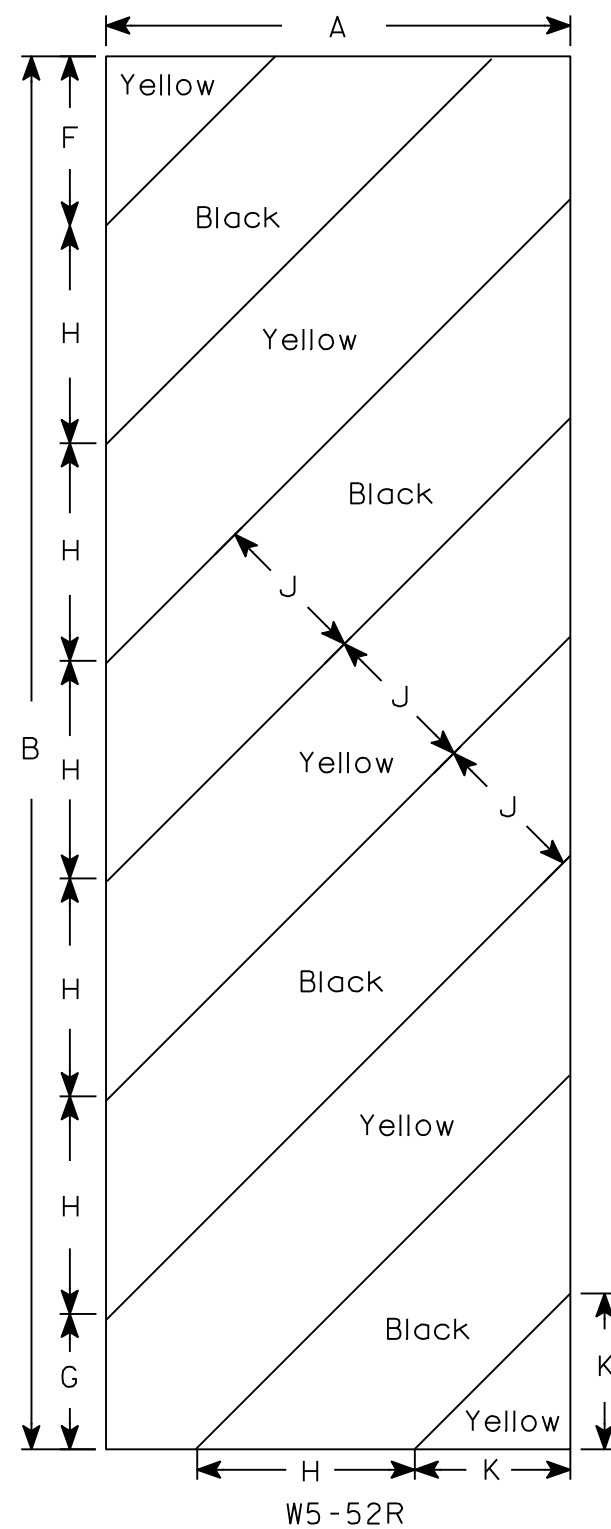
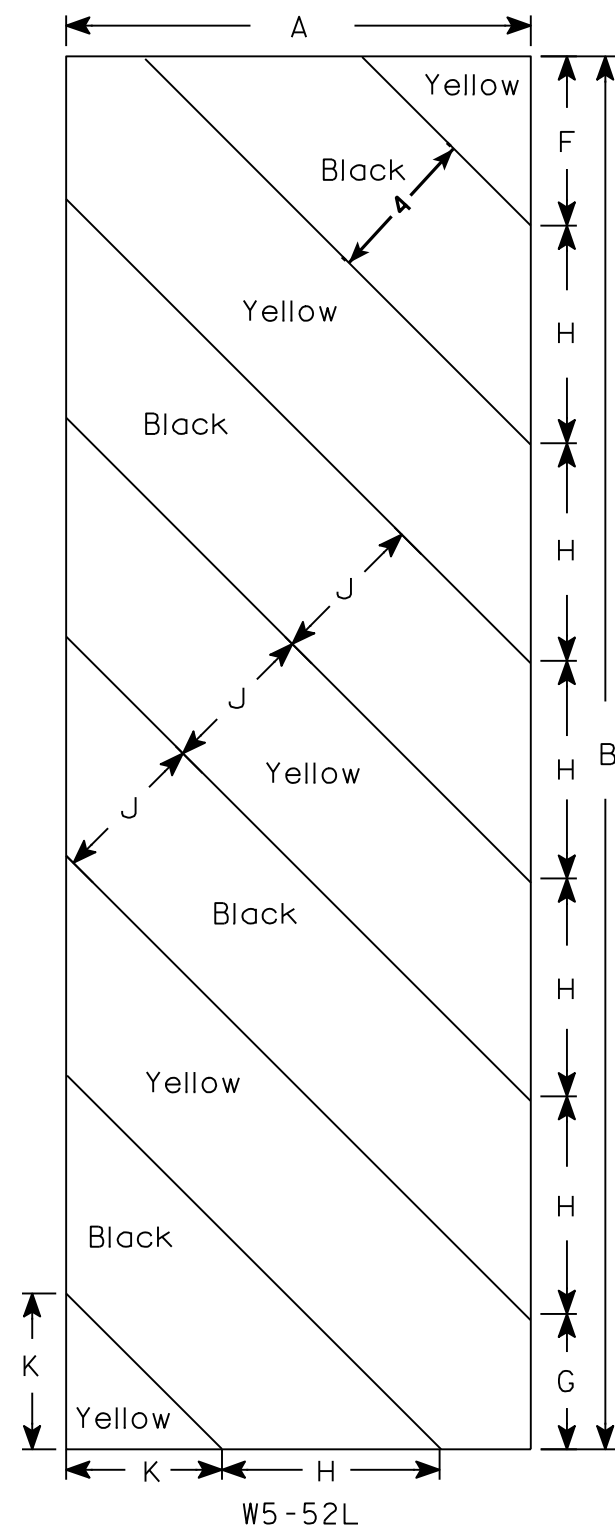
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 3⁄8	1⁄2	5⁄8	4	3	2 1⁄2	13 1⁄4	2 1⁄4	3	8	8	1 1⁄2	2	10 3⁄4		7 1⁄8									3.75
2S	60	24	1 3⁄8	1⁄2	5⁄8	6	5	4	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8		11 7⁄8									10.0
2M	60	24	1 3⁄8	1⁄2	5⁄8	6	5	4	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8		11 7⁄8									10.0
3																											
4																											
5																											

STANDARD SIGN  
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/28/16 PLATE NO. R11-3C.3



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

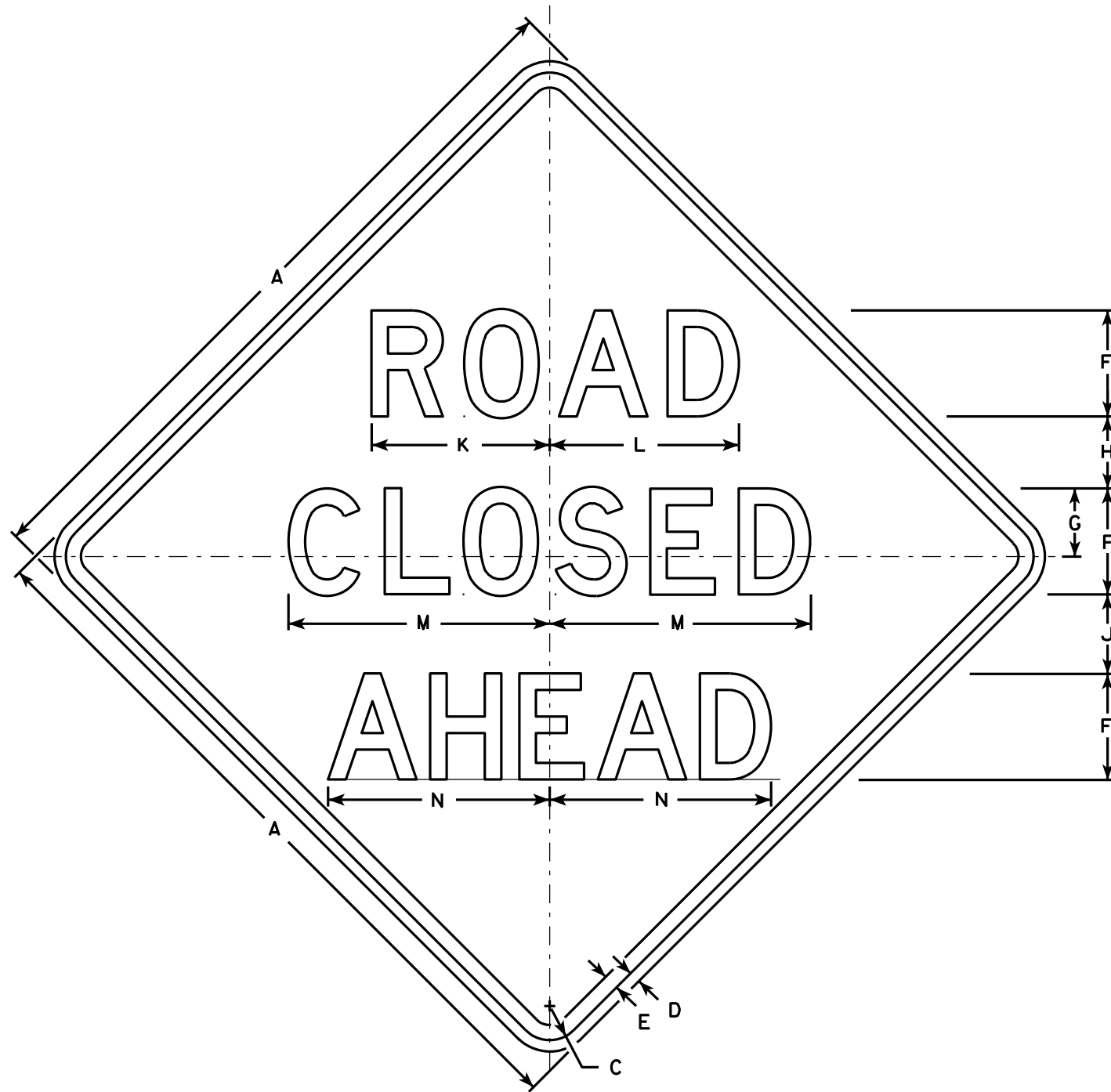
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

# NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.  
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN  
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO:

HWY:

COUNTY:

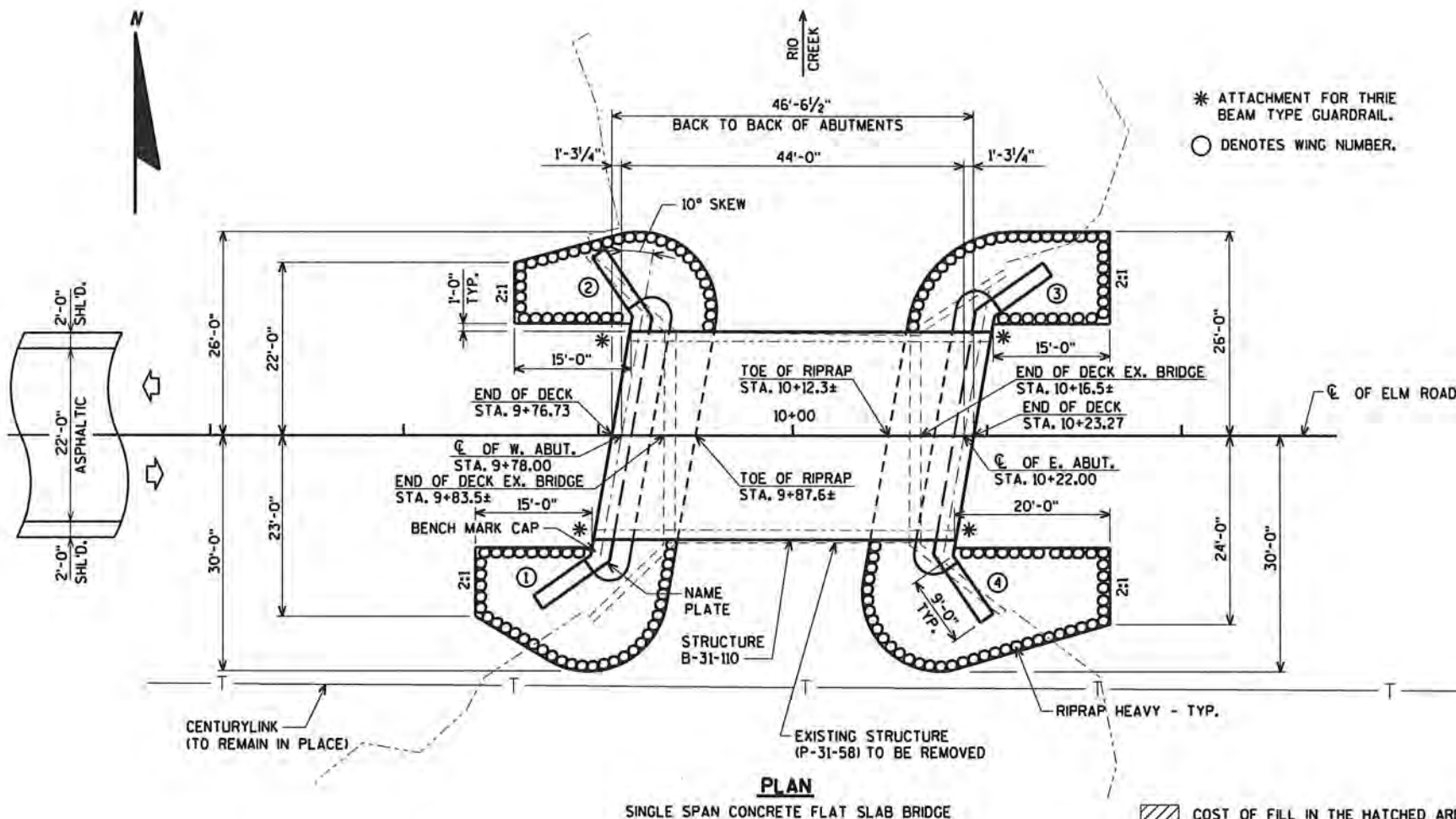
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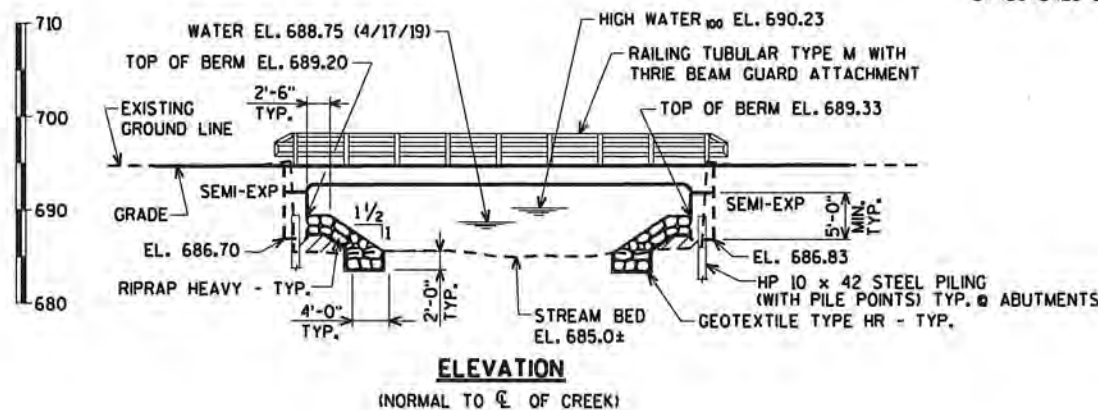
4/30/2020  
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DATE: DATE: DATE:  
CHECKED BY: BACK CHECKED BY: CORRECTED BY:

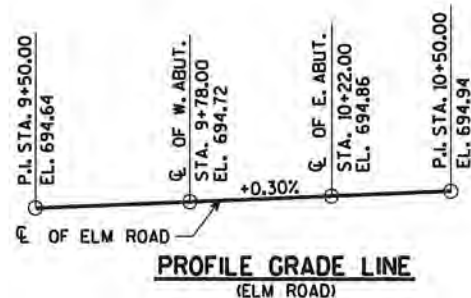
8



PLAN  
SINGLE SPAN CONCRETE FLAT SLAB BRIDGE



ELEVATION  
(NORMAL TO C. OF CREEK)

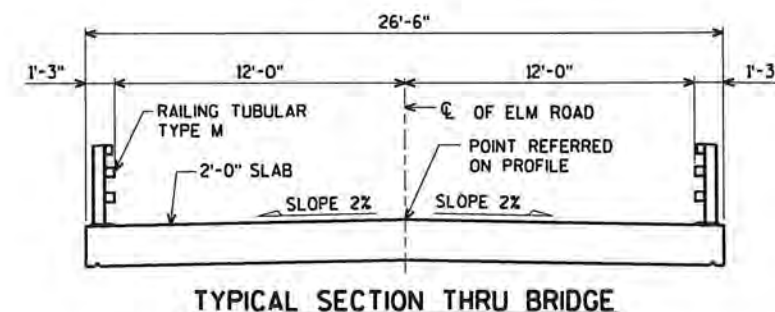


BENCH MARK:  
CHIS. BOX ON NE WINGWALL  
STA. 10+16, 13.4' LT.  
EL. 695.26

#### LIST OF DRAWINGS

1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT WING DETAILS
6. WEST ABUTMENT DETAILS AND BILL OF BARS
7. EAST ABUTMENT
8. EAST ABUTMENT WING DETAILS
9. EAST ABUTMENT DETAILS AND BILL OF BARS
10. SUPERSTRUCTURE
11. SUPERSTRUCTURE DETAILS
12. RAILING TUBULAR TYPE M

\* ATTACHMENT FOR THRIE BEAM TYPE GUARDRAIL.  
O DENOTES WING NUMBER.



#### DESIGN DATA

##### LIVE LOAD:

DESIGN LOADING: HL-93  
INVENTORY RATING FACTOR: 1.06  
OPERATING RATING FACTOR: 1.38  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 "/S.F.

##### MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE  $f'_c$  = 4,000 p.s.i.  
ALL OTHER  $f'_c$  = 3,500 p.s.i.  
HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60)  $f_y$  = 60,000 p.s.i.

##### HYDRAULIC DATA:

###### 100 YEAR FREQUENCY

$Q_{100}$  = 550 c.f.s.  
VEL. = 3.7 f.p.s.  
HW<sub>100</sub> = EL. 690.23  
WATERWAY AREA = 148.7 sq. ft.  
DRAINAGE AREA = 12.1 sq. mi.  
ROADWAY OVERTOPPING = N/A  
SCOUR CRITICAL CODE = 8  
DATUM = NAVD88 (WI Geoid 12B)

###### 2 YEAR FREQUENCY

$Q_2$  = 140 c.f.s.  
VEL. = 1.3 f.p.s.  
HW<sub>2</sub> = EL. 689.0

##### FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS \* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 45'-0" FOR WEST ABUT. AND 40'-0" EAST ABUT.

\*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

##### TRAFFIC DATA:

A.A.D.T. = <100 (2021)  
A.A.D.T. = <100 (2041)  
R.D.S. = 55 M.P.H.



BRIDGE OFFICE CONTACT:  
AARON BOKK  
(608)-261-0261

CONSULTANT CONTACT:  
CHRIS MCMAHON  
(715)-834-3161

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
<b>AYRES</b> 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	SDR 10/14/20		DATE
CHIEF STRUCTURES DESIGN ENGINEER			
<b>STRUCTURE B-31-110</b>			
ELM ROAD OVER RIO CREEK			
COUNTY	KEWAUNEE	TOWN/VILLAGE	CASCO
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		
DESIGNED BY	JLB	DRAWN BY	CLP
CHECKED BY	CK'D.	DESIGNED BY	CLP
GENERAL PLAN			
SHEET 1 OF 12			

I.D.

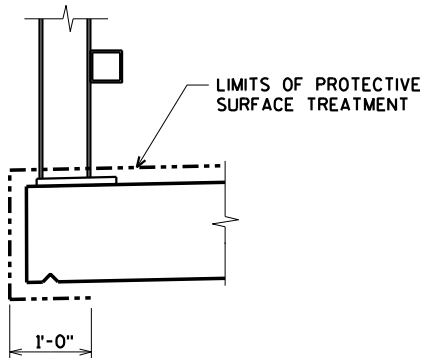
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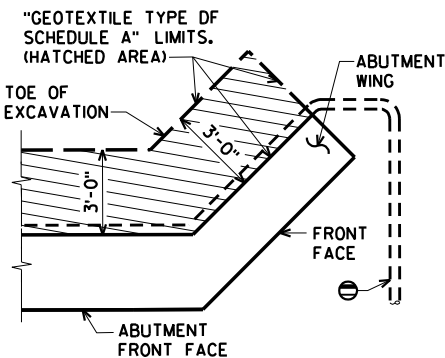
10/14/2020  
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TOTAL ESTIMATED QUANTITIES

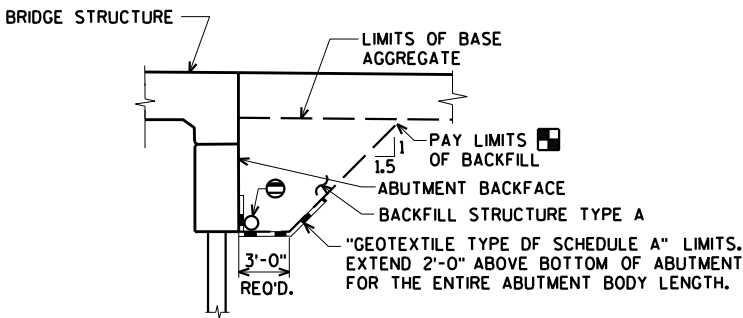
BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-31-110	LS	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	150	150	-----	300
502.0100	CONCRETE MASONRY BRIDGES	CY	26	26	96	148
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	165	165
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,130	2,130	-----	4,260
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,330	1,330	16,460	19,120
513.4061	RAILING TUBULAR TYPE M	LF	-----	-----	97	97
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	6	-----	12
550.0500	PILE POINTS	EACH	7	7	-----	14
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	315	280	-----	595
606.0300	RIPRAP HEAVY	CY	70	75	-----	145
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	75	-----	150
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	50	-----	100
645.0120	GEOTEXTILE TYPE HR	SY	140	155	-----	295
	NON-BID ITEMS					
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"



PROTECTIVE SURFACE TREATMENT DETAIL



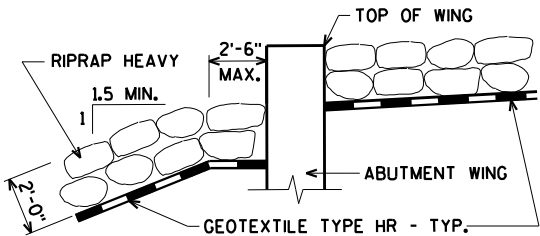
BACKFILL STRUCTURE LIMITS  
ABUTMENT PLAN WITH WING



BACKFILL STRUCTURE LIMITS

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

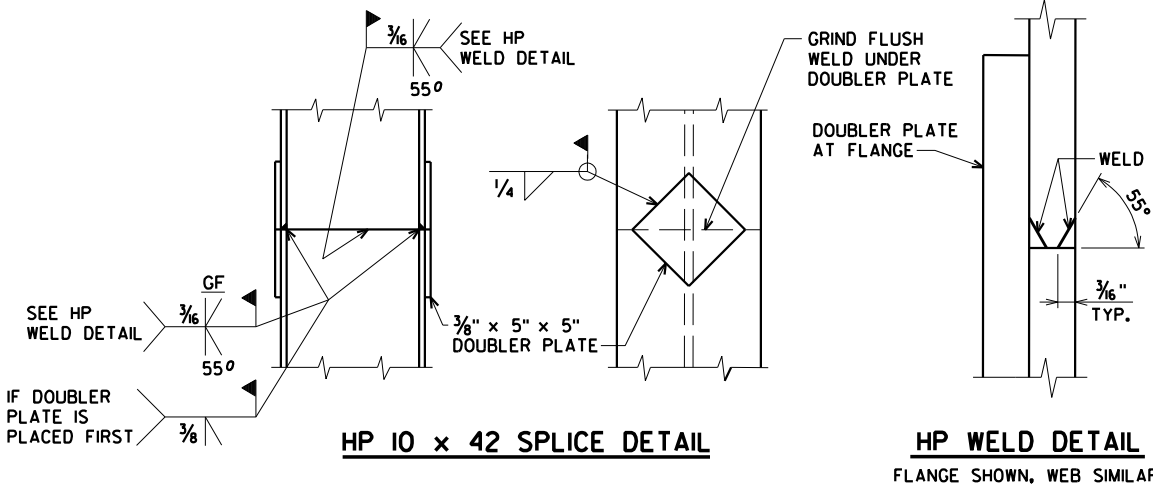
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6.



TYPICAL FILL SECTION AT WING TIPS

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.  
THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE. JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.  
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.  
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.  
THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-31-110" SHALL BE THE EXISTING GROUNDLINE.  
THE EXISTING STRUCTURE, P-31-58, TO BE REMOVED, IS A SINGLE SPAN CONCRETE DECK GIRDER BRIDGE ON CONCRETE ABUTMENTS, 33.1 FT. LONG WITH A 23.0 FT. CLEAR ROADWAY WIDTH.  
AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.  
PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.  
BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.  
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.  
THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATIONS FOR STRUCTURES.  
EXISTING SUBSTRUCTURE LOCATIONS ARE BASED ON SURVEY. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF REMOVAL IS CONSIDERED INCIDENTAL TO THE "REMOVING OLD STRUCTURE OVER WATERWAY STATION 10+00" ITEM.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
	DRAWN BY	CLP	PLANS CK'D. CJM
QUANTITIES AND NOTES		SHEET 2 OF 12	

ORIGINAL PLANS PREPARED BY  
**AYRES** 3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

4/28/2020  
PENTABLE:BRedu\_shd\_util.tbl

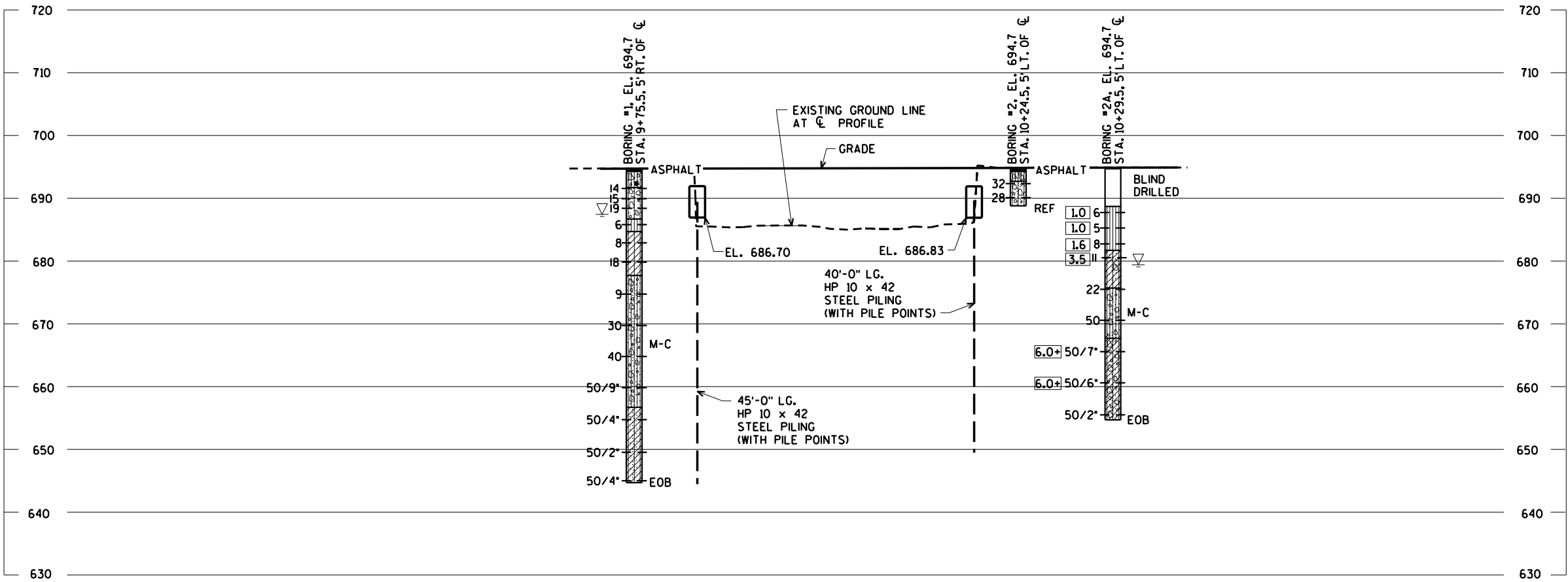
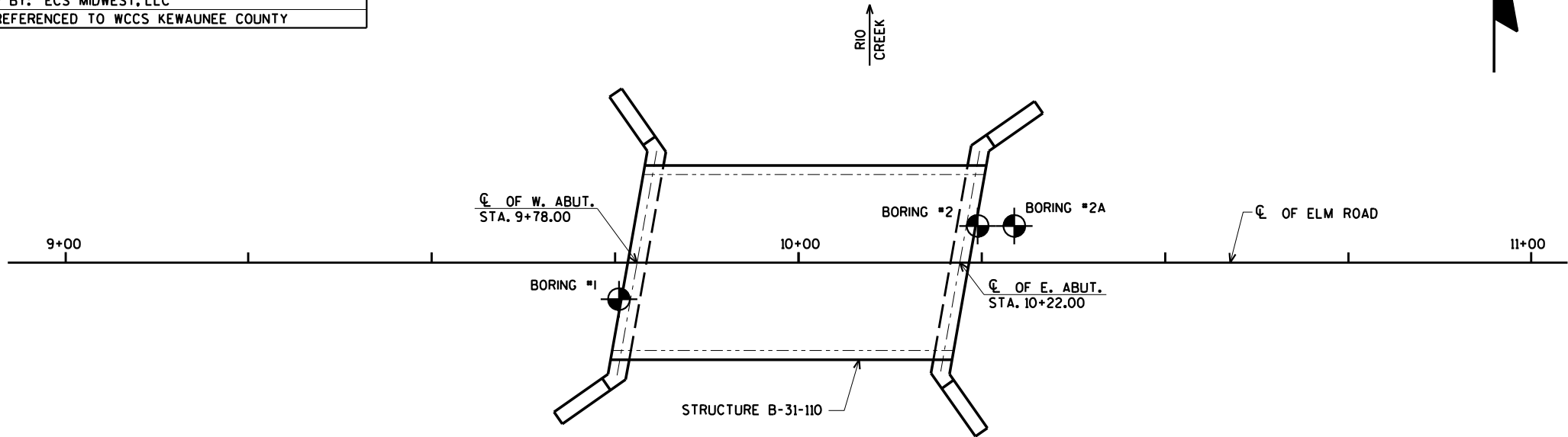
8

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	SEPT. 17, 2019	473992.02	260376.71
2	SEPT. 17, 2019	474002.05	260425.71
2A	SEPT. 16, 2019	474002.05	260430.68

BORINGS COMPLETED BY: ECS MIDWEST, LLC

REPORT COMPLETED BY: ECS MIDWEST, LLC

ALL COORDINATES REFERENCED TO WCCS KEWAUNEE COUNTY



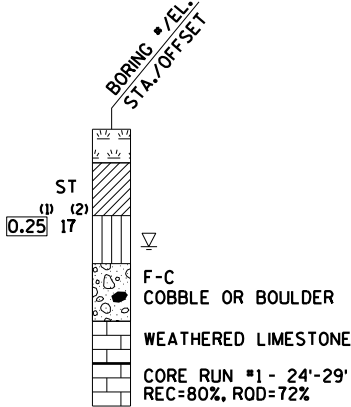
STATE PROJECT NUMBER

4378-07-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▽ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

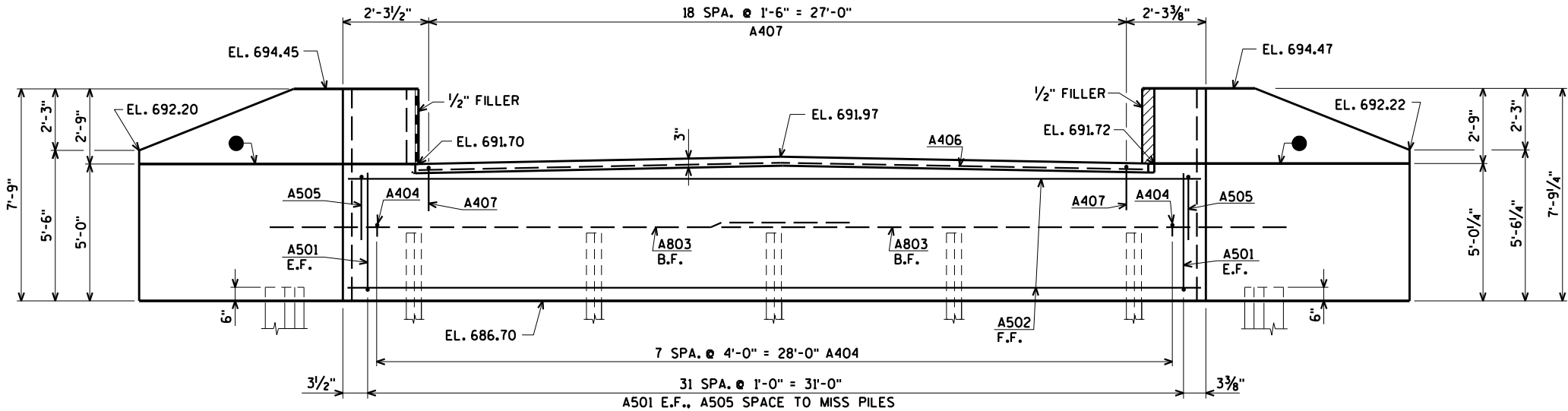
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

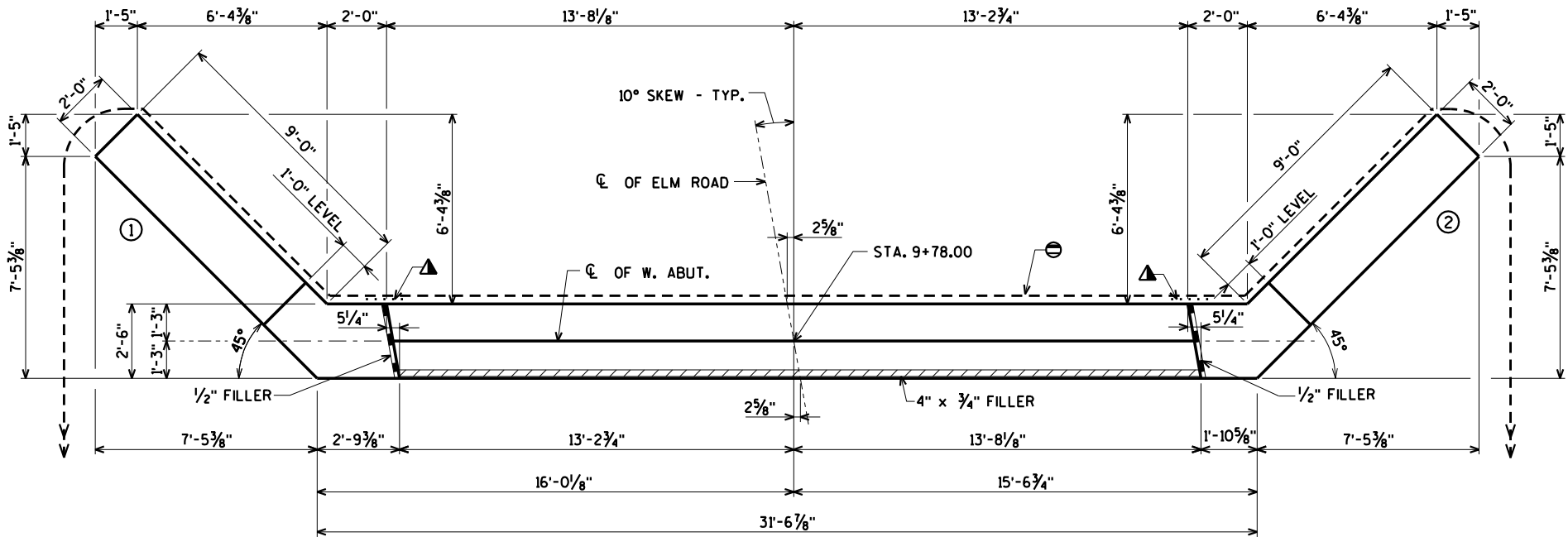
8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY		CLP	PLANS CK'D. CJM
SUBSURFACE EXPLORATION		SHEET 3 OF 12	

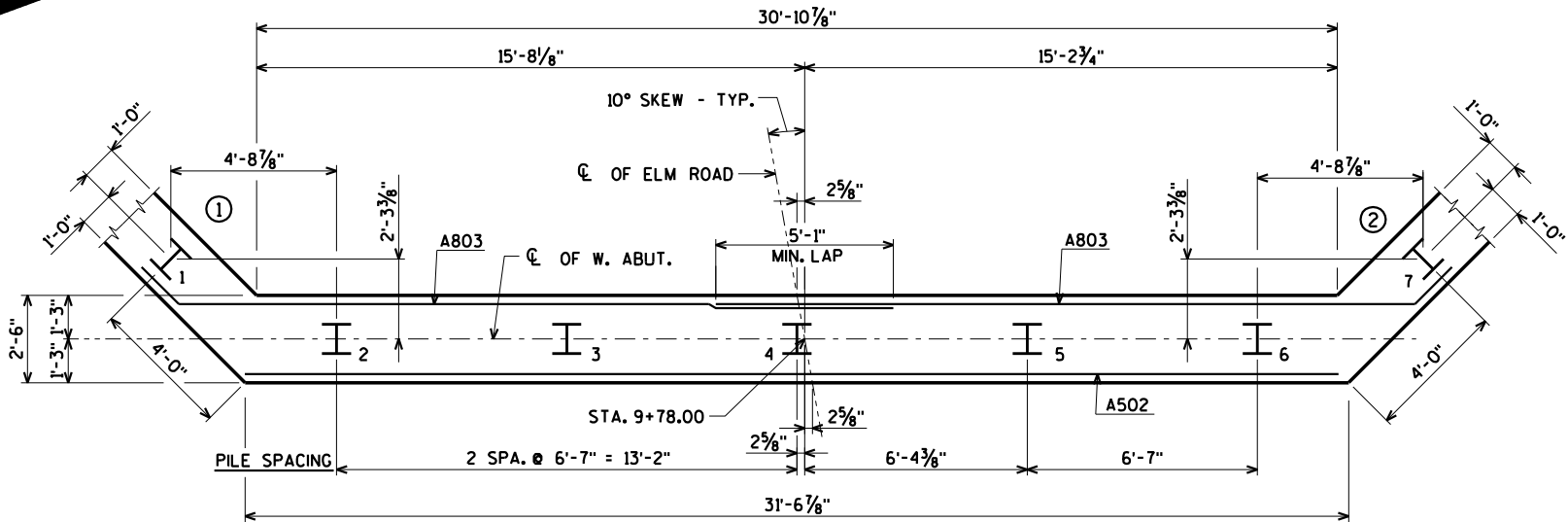
NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)



ELEVATION  
(LOOKING WEST)



PLAN



PILE LAYOUT

⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

● OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).

▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.

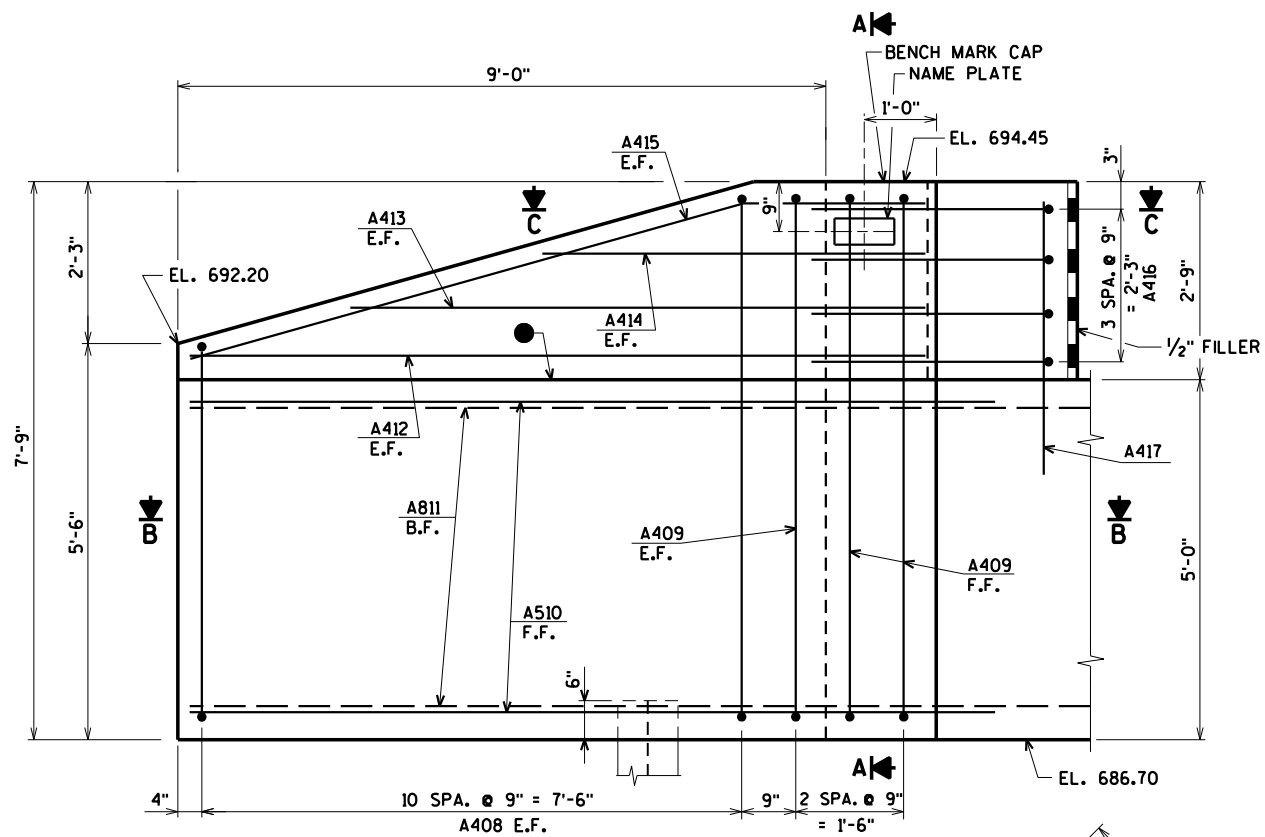
F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

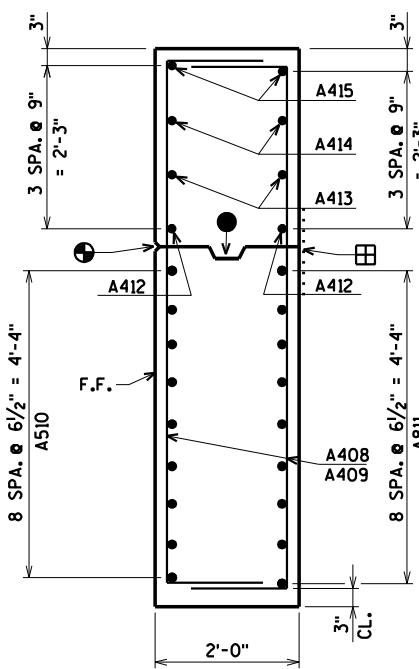
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY		CLP	PLANS CK'D. CJM
WEST ABUTMENT		SHEET 4 OF 12	

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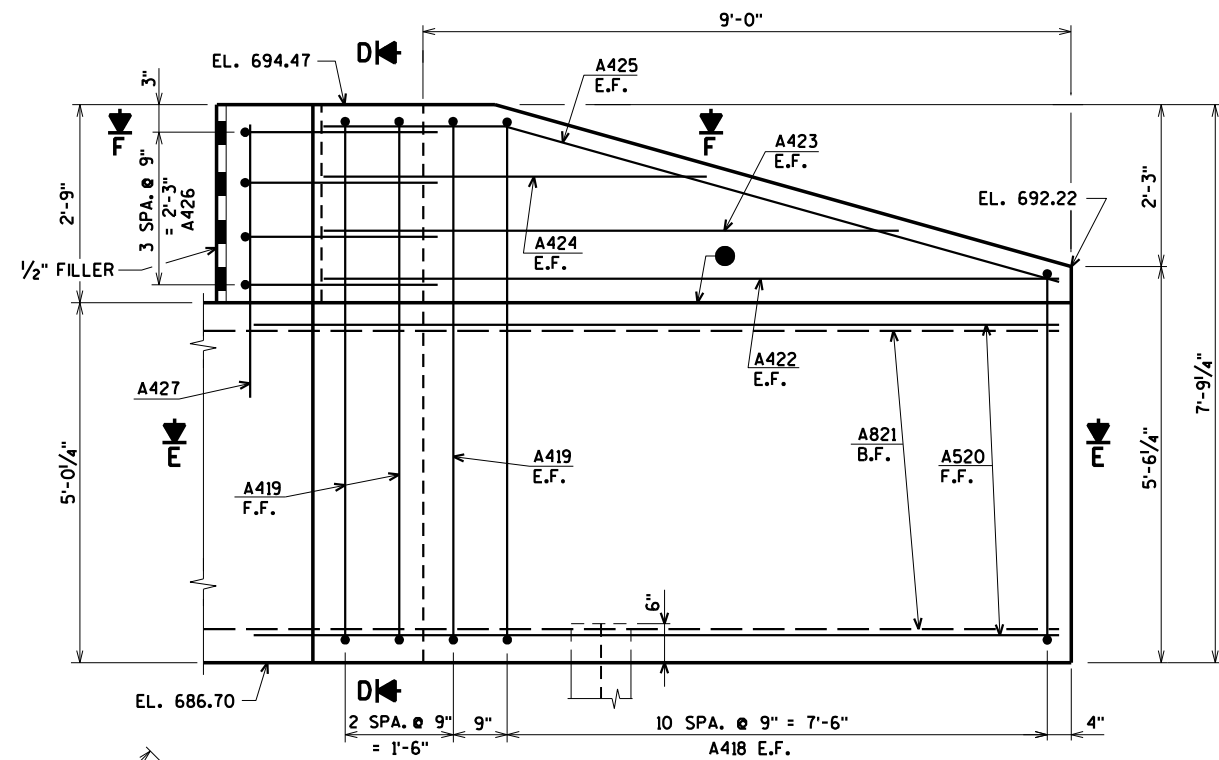




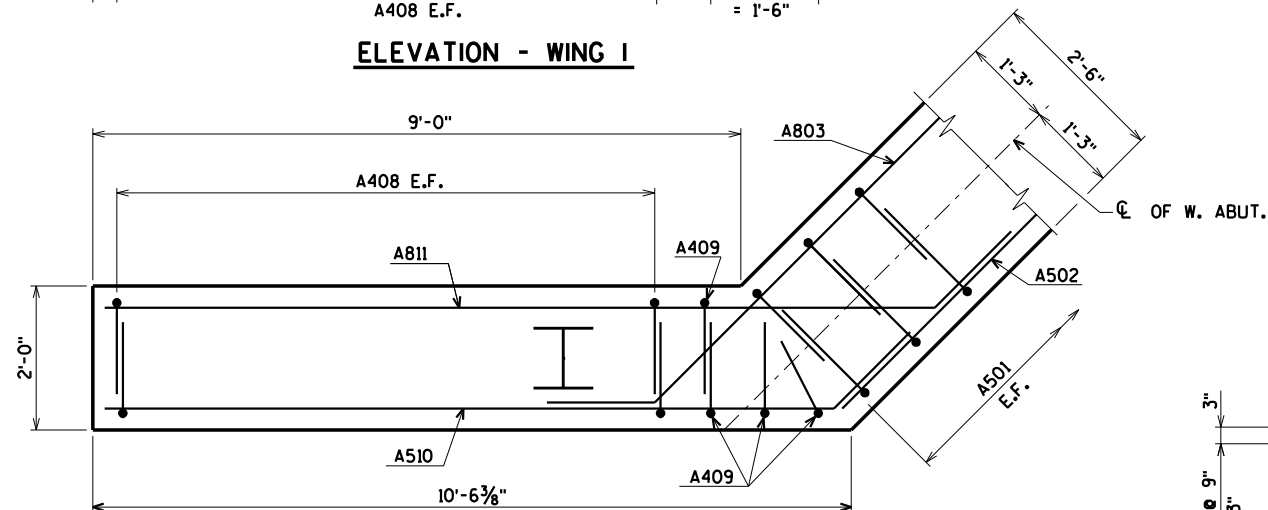
ELEVATION - WING 1



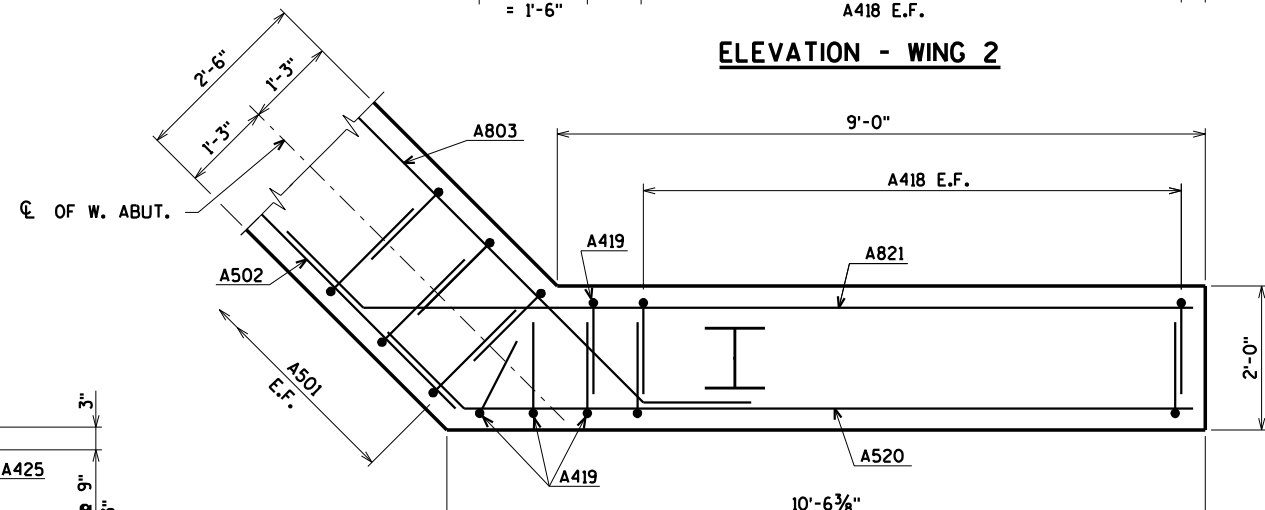
SECTION A



ELEVATION - WING 2



SECTION B



SECTION E

▣ RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES")

● OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).

⊕ 3/4" 'V' GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.

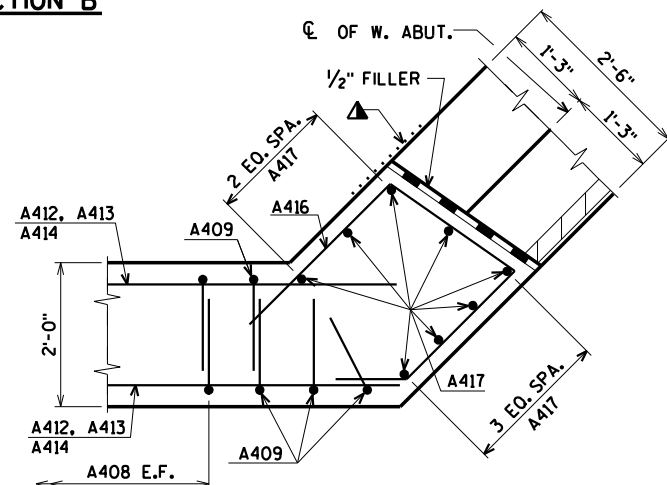
▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

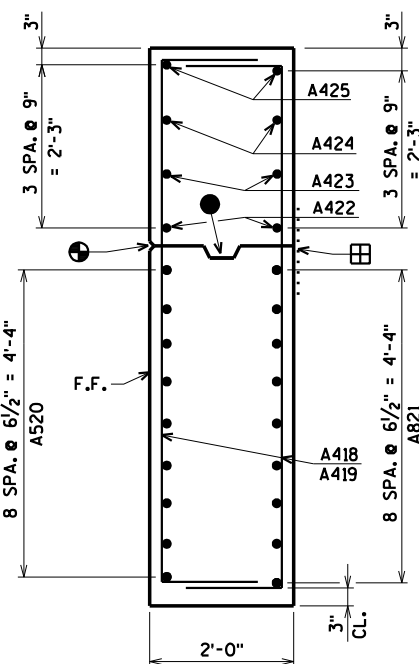
B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

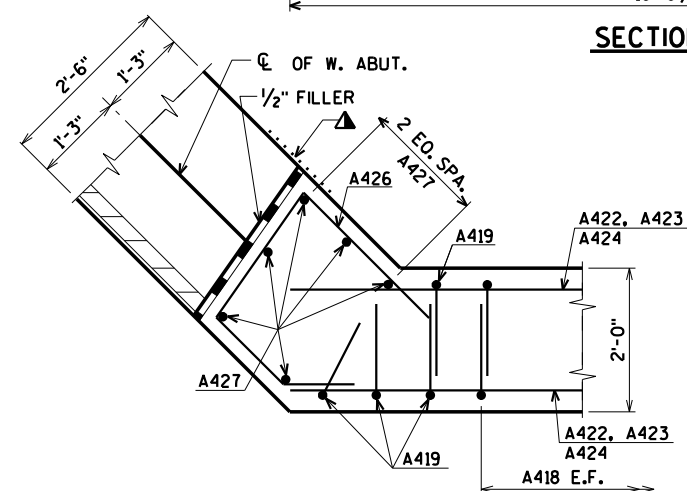
F.F. DENOTES FRONT FACE



SECTION C



SECTION D



SECTION F

ORIGINAL PLANS PREPARED BY  
**AYRES**  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY		CLP	PLANS CK'D. CJM
WEST ABUTMENT WING DETAILS			SHEET 5 OF 12

5/4/2020  
PENTABLE:BReau\_shd\_util.tbl

STATE PROJECT NUMBER

4378-07-71

**BILL OF BARS**

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLE	BAR SERIES	1,330# COATED 2,130# UNCOATED
							LOCATION
A501		64	5-9	X			BODY VERT. E.F.
A502		9	31-4				BODY HORIZ. F.F.
A803		18	22-0	X			BODY HORIZ. B.F.
A404		24	2-9	X			BODY TIES
A505		32	7-11	X			BODY VERT. TOP
A406		2	27-6				BODY HORIZ. @ TOP NOTCH
A407		19	3-9	X			BODY VERT. @ TOP NOTCH
A408	X	22	8-7	X			WING 1 VERT. E.F.
A409	X	4	9-10	X			WING 1 VERT. E.F.
A510	X	9	11-7	X			WING 1 HORIZ. F.F.
A811	X	9	13-2	X			WING 1 HORIZ. B.F.
A412	X	2	10-3				WING 1 HORIZ. E.F.
A413	X	2	7-11				WING 1 HORIZ. E.F.
A414	X	2	5-3				WING 1 HORIZ. E.F.
A415	X	2	10-6	X			WING 1 DIAG. E.F.
A416	X	4	8-10	X			WING 1 HORIZ.
A417	X	8	4-1				WING 1 VERT.
A418	X	22	8-7	X			WING 2 VERT. E.F.
A419	X	4	9-10	X			WING 2 VERT. E.F.
A520	X	9	11-7	X			WING 2 HORIZ. F.F.
A821	X	9	13-2	X			WING 2 HORIZ. B.F.
A422	X	2	10-3				WING 2 HORIZ. E.F.
A423	X	2	7-11				WING 2 HORIZ. E.F.
A424	X	2	5-3				WING 2 HORIZ. E.F.
A425	X	2	10-6	X			WING 2 DIAG. E.F.
A426	X	4	8-0	X			WING 2 HORIZ.
A427	X	6	4-1				WING 2 VERT.

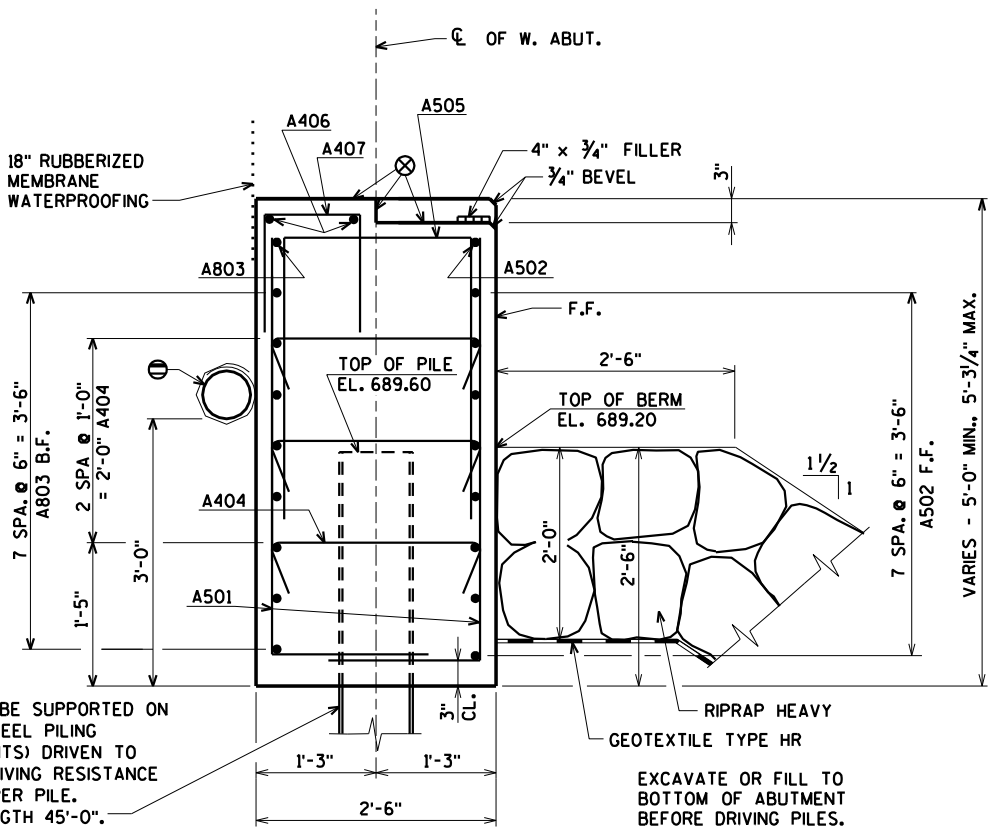
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

**BAR SERIES TABLE**

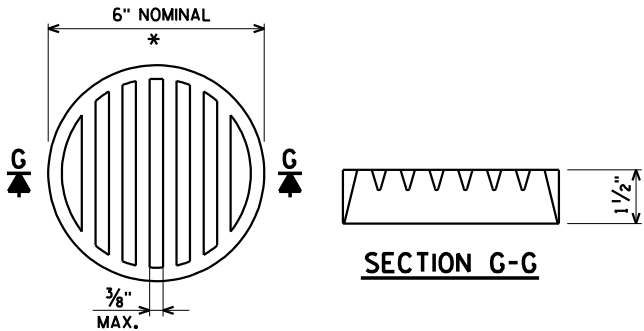
BAR MARK	NO REQ'D.	LENGTH
A408	2 SERIES OF 11	7'-7" TO 9'-7"
A418	2 SERIES OF 11	7'-7" TO 9'-7"

BUNDLE AND TAG EACH SERIES SEPARATELY.



**TYPICAL SECTION THRU BODY**

NOTE: DO NOT PLACE FILL ABOVE THREE FEET FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

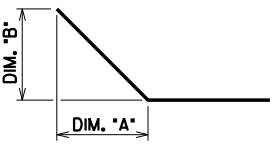


\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

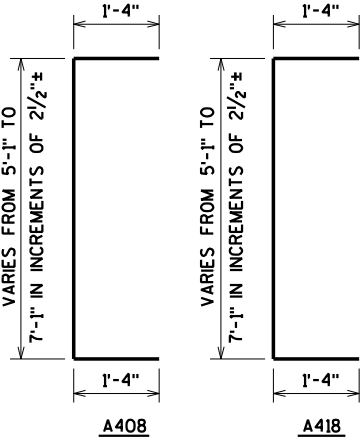
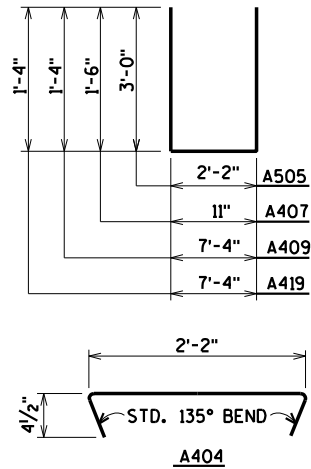
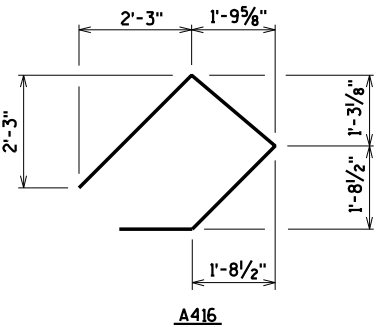
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

**RODENT SHIELD DETAIL**



BAR NO.	DIM. "A"	DIM. "B"
A803	1'-0 3/4"	1'-0 3/4"
A510	1'-0 3/4"	1'-0 3/4"
A811	1'-0 3/4"	1'-0 3/4"
A415	8'-0"	2'-3"
A520	1'-0 3/4"	1'-0 3/4"
A821	1'-0 3/4"	1'-0 3/4"
A425	8'-0"	2'-3"



⊗ STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".

⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. FOR RODENT SHIELD SEE DETAIL ON THIS SHEET.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.

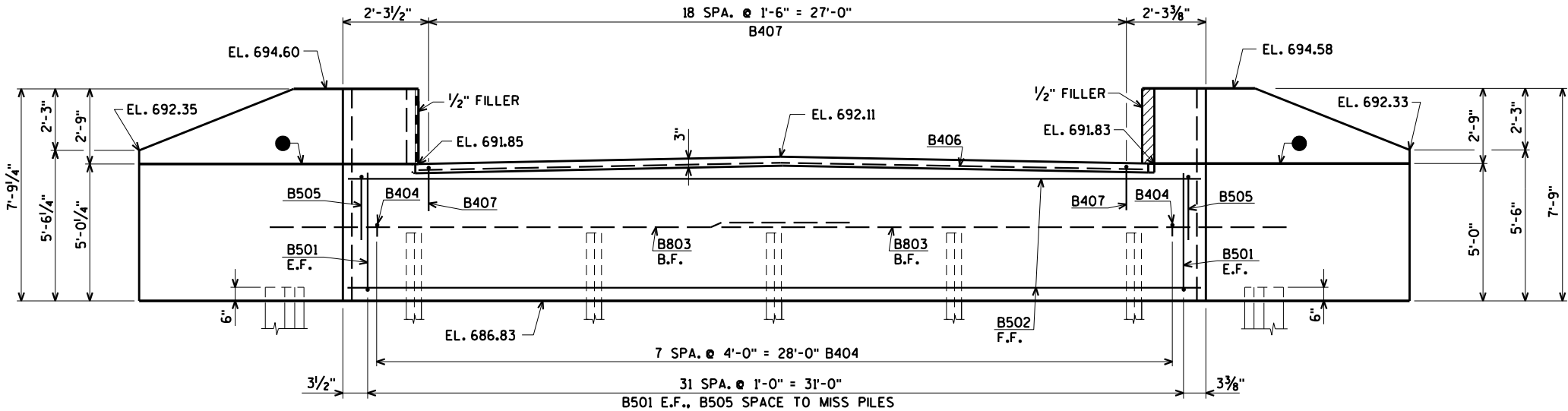
F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

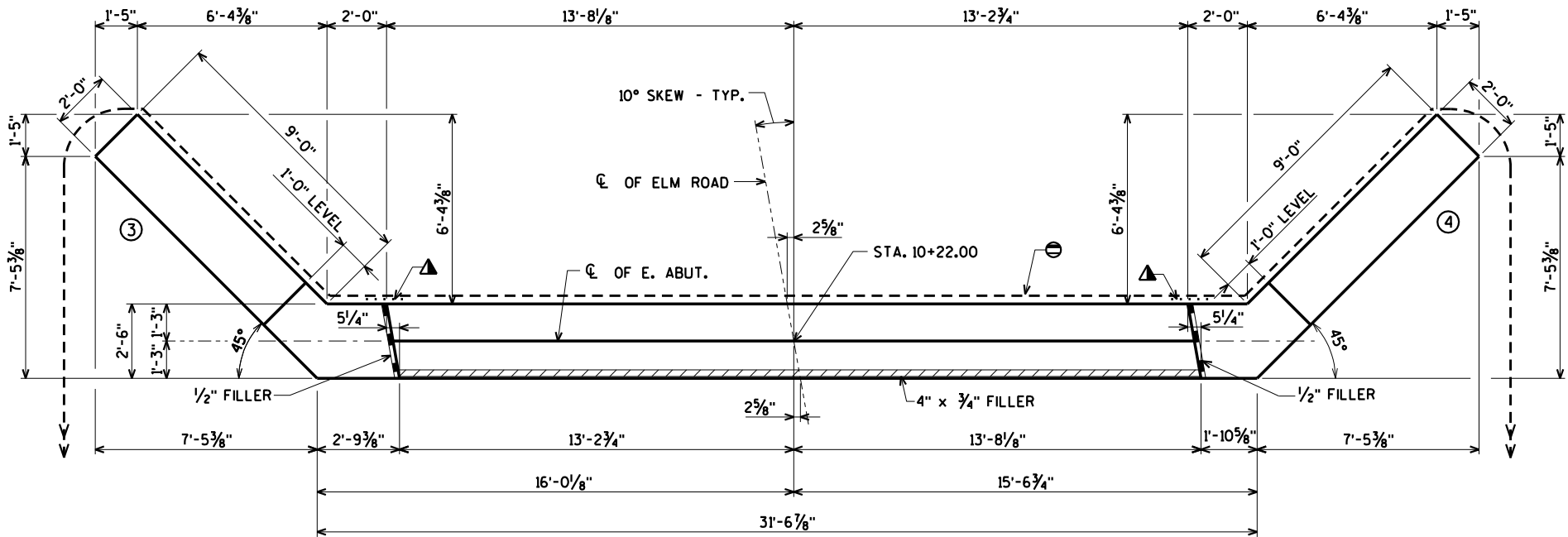
ORIGINAL PLANS PREPARED BY  
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Eau Claire, WI 54701  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY		CLP	PLANS CK'D. CJM
WEST ABUTMENT DETAILS AND BILL OF BARS			SHEET 6 OF 12

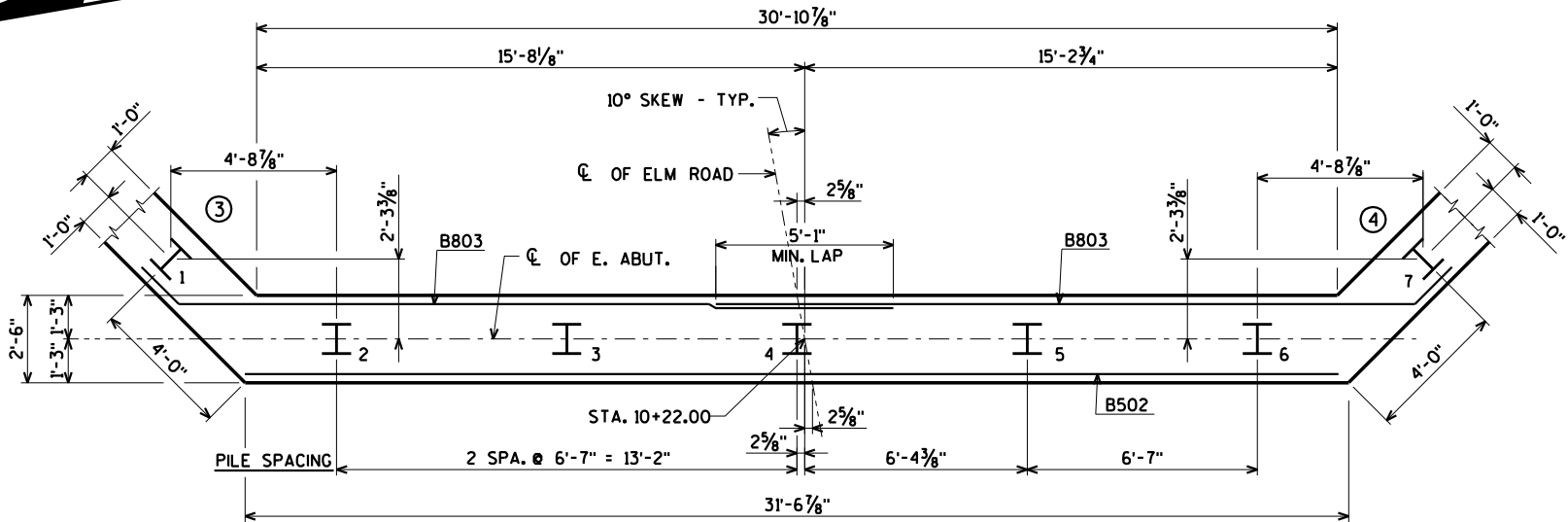
NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)



ELEVATION  
(LOOKING EAST)



PLAN



PILE LAYOUT

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6. RODENT SHIELD TO BE INCIDENTAL TO BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).

18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

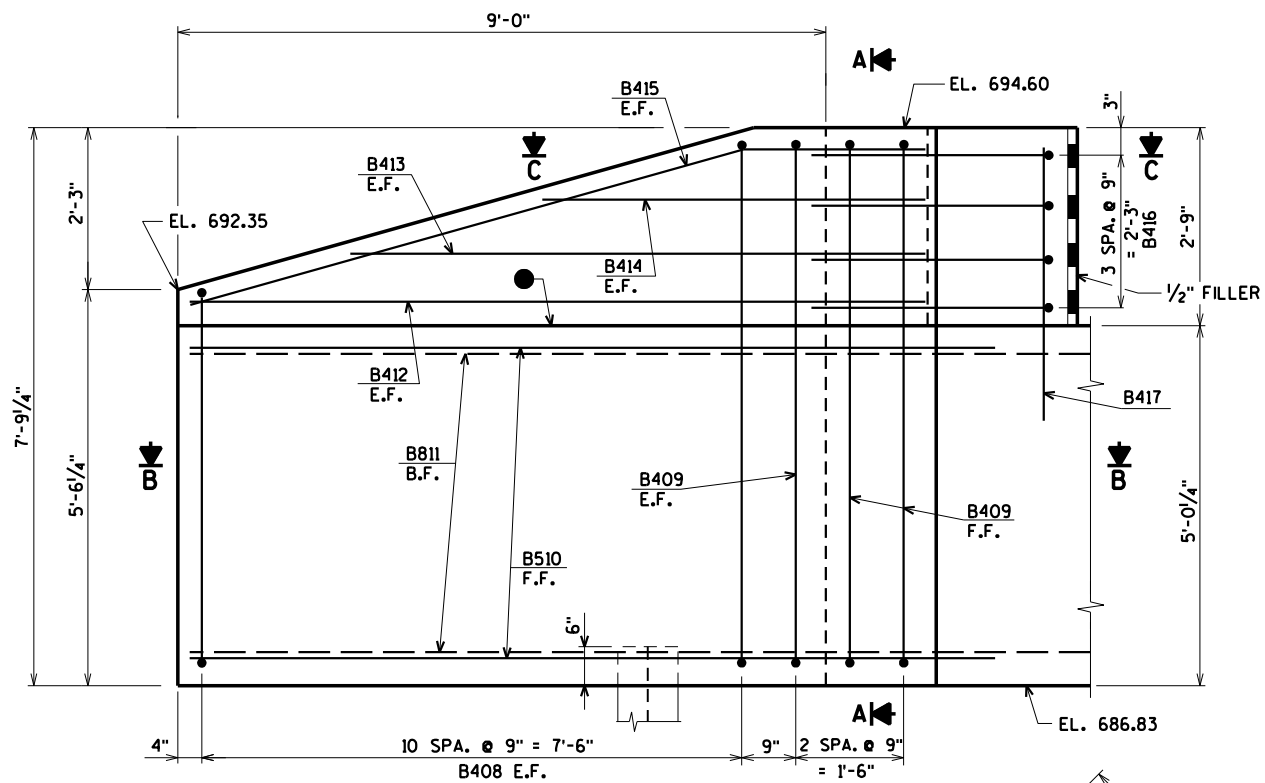
B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

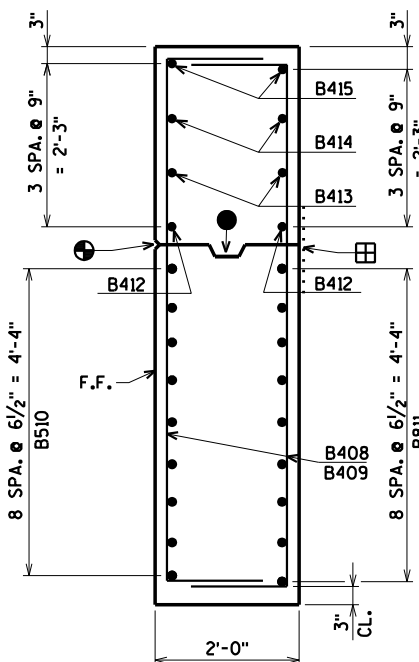
E.F. DENOTES EACH FACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY		CLP	PLANS CK'D. CJM
EAST ABUTMENT			SHEET 7 OF 12

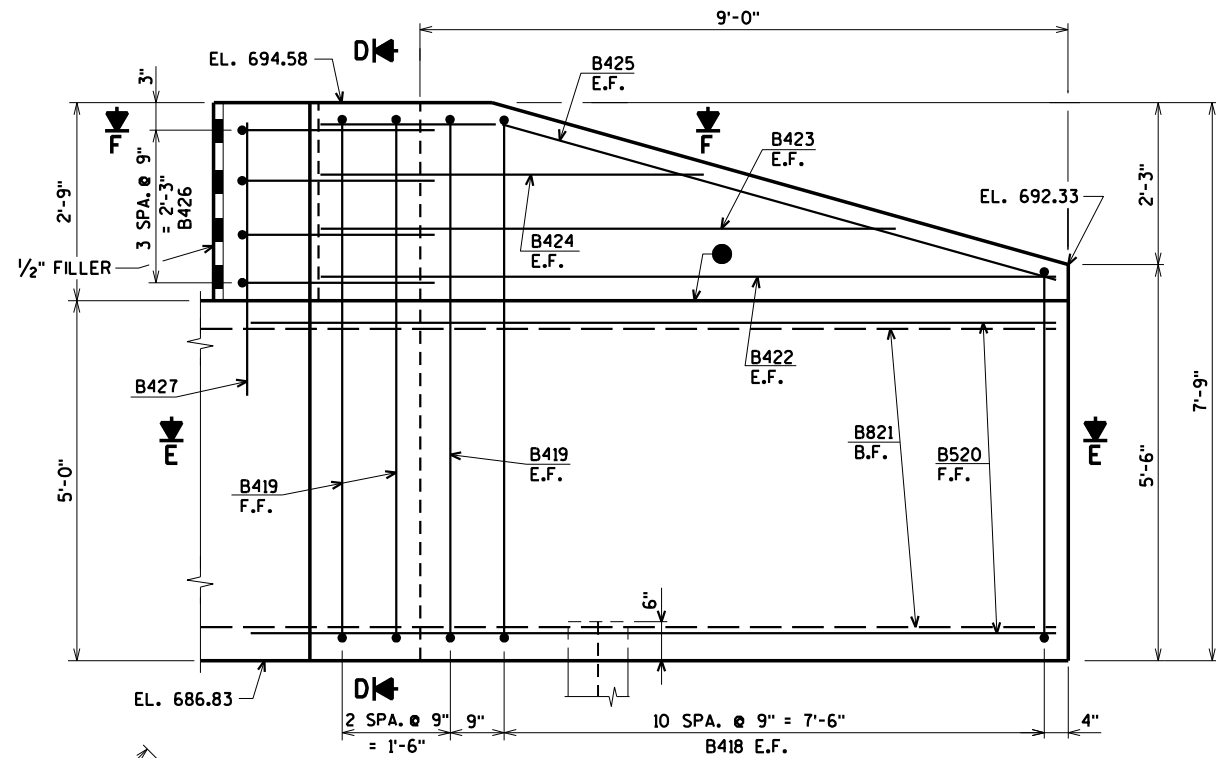
ORIGINAL PLANS PREPARED BY  
**AYRES** 3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com



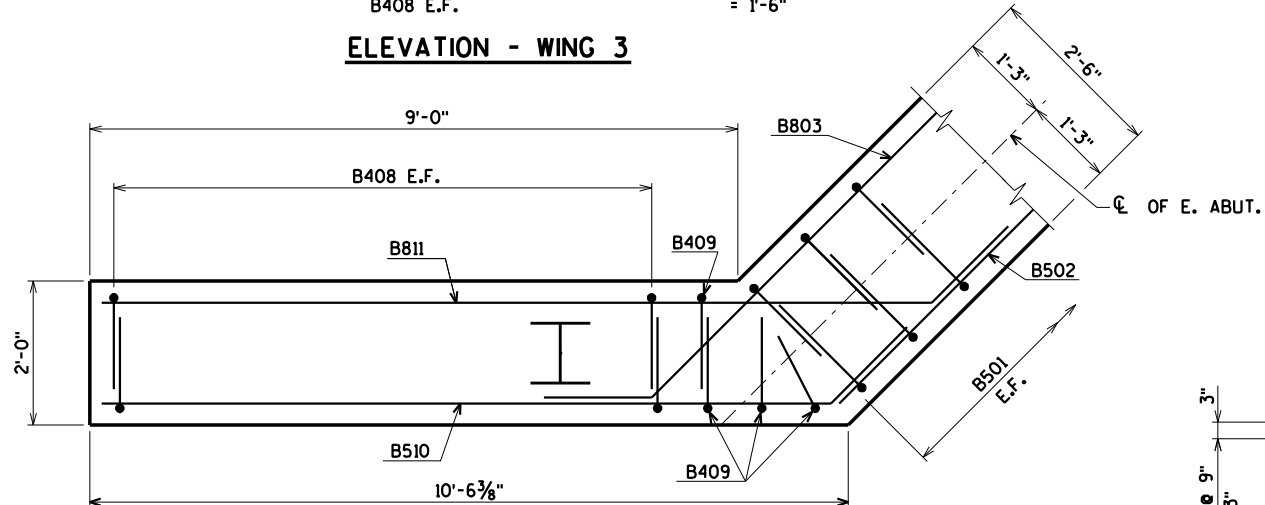
ELEVATION - WING 3



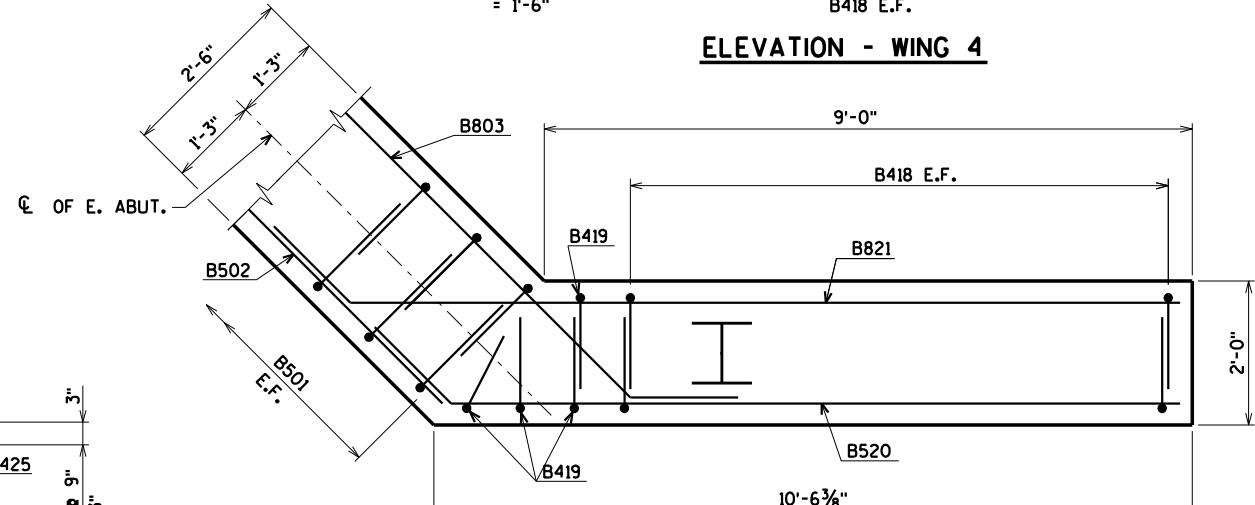
SECTION A



ELEVATION - WING 4



SECTION B



SECTION E

▣ RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES")

● OPT. KEYED CONST. JOINT - FORMED BY A SURFACED BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MANSIONRY BRIDGES" IF CONST. JOINT IS USED).

⊕ 3/4" 'V' GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.

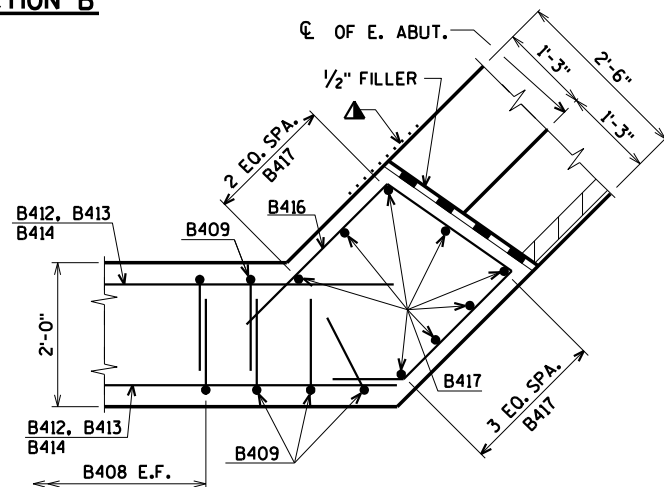
▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

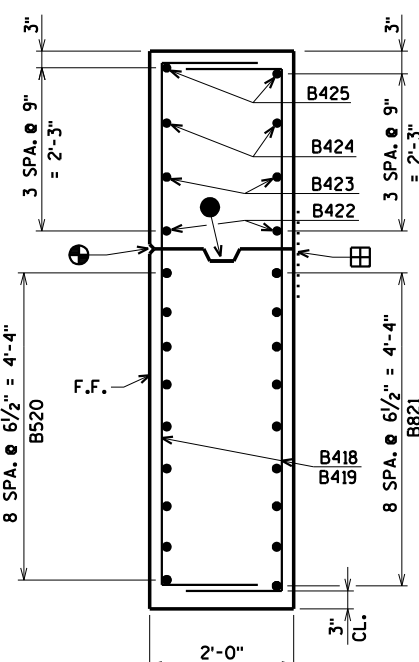
B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

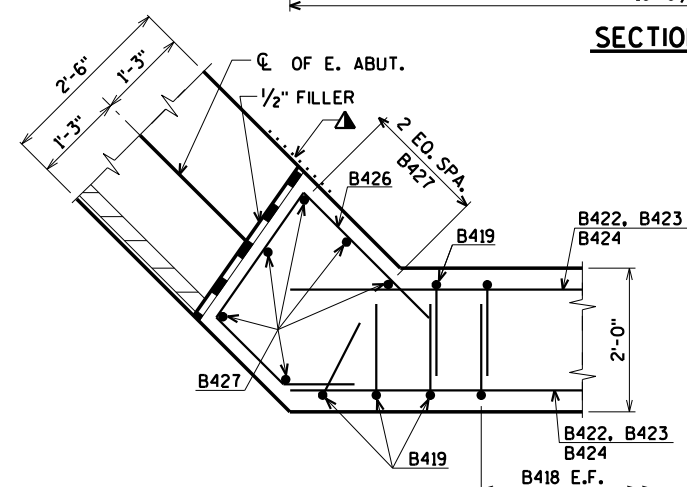
F.F. DENOTES FRONT FACE



SECTION C



SECTION D



SECTION F

ORIGINAL PLANS PREPARED BY  
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Eau Claire, WI 54701  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY		CLP	PLANS CK'D. CJM
EAST ABUTMENT WING DETAILS			SHEET 8 OF 12

5/4/2020  
PENTABLE:BReau\_shd\_util.tbl

8

STATE PROJECT NUMBER

4378-07-71

BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLE	BAR SERIES	1,330# COATED 2,130# UNCOATED
							LOCATION
B501		64	5-9	X			BODY VERT. E.F.
B502		9	31-4				BODY HORIZ. F.F.
B803		18	22-0	X			BODY HORIZ. B.F.
B404		24	2-9	X			BODY TIES
B505		32	7-11	X			BODY VERT. TOP
B406		2	27-6				BODY HORIZ. @ TOP NOTCH
B407		19	3-9	X			BODY VERT. @ TOP NOTCH
B408	X	22	8-7	X			WING 3 VERT. E.F.
B409	X	4	9-10	X			WING 3 VERT. E.F.
B510	X	9	11-7	X			WING 3 HORIZ. F.F.
B811	X	9	13-2	X			WING 3 HORIZ. B.F.
B412	X	2	10-3				WING 3 HORIZ. E.F.
B413	X	2	7-11				WING 3 HORIZ. E.F.
B414	X	2	5-3				WING 3 HORIZ. E.F.
B415	X	2	10-6	X			WING 3 DIAG. E.F.
B416	X	4	8-10	X			WING 3 HORIZ.
B417	X	8	4-1				WING 3 VERT.
B418	X	22	8-7	X			WING 4 VERT. E.F.
B419	X	4	9-10	X			WING 4 VERT. E.F.
B520	X	9	11-7	X			WING 4 HORIZ. F.F.
B821	X	9	13-2	X			WING 4 HORIZ. B.F.
B422	X	2	10-3				WING 4 HORIZ. E.F.
B423	X	2	7-11				WING 4 HORIZ. E.F.
B424	X	2	5-3				WING 4 HORIZ. E.F.
B425	X	2	10-6	X			WING 4 DIAG. E.F.
B426	X	4	8-0	X			WING 4 HORIZ.
B427	X	6	4-1				WING 4 VERT.

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BAR MARK	NO REQ'D.	LENGTH
B408	2 SERIES OF 11	7'-7" TO 9'-7"
B418	2 SERIES OF 11	7'-7" TO 9'-7"

BUNDLE AND TAG EACH SERIES SEPARATELY.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY	CLP	PLANS CK'D.	CJM
EAST ABUTMENT DETAILS AND BILL OF BARS			SHEET 9 OF 12

ORIGINAL PLANS PREPARED BY  
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⊗ STEEL TROWEL TOP SURFACE OF ABUTMENT.  
PLACE MULTIPLE LAYERS OF POLYETHYLENE  
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE  
PLACING SUPERSTRUCTURE. TOTAL THICKNESS  
OF SHEETS SHALL BE AT LEAST 0.03".

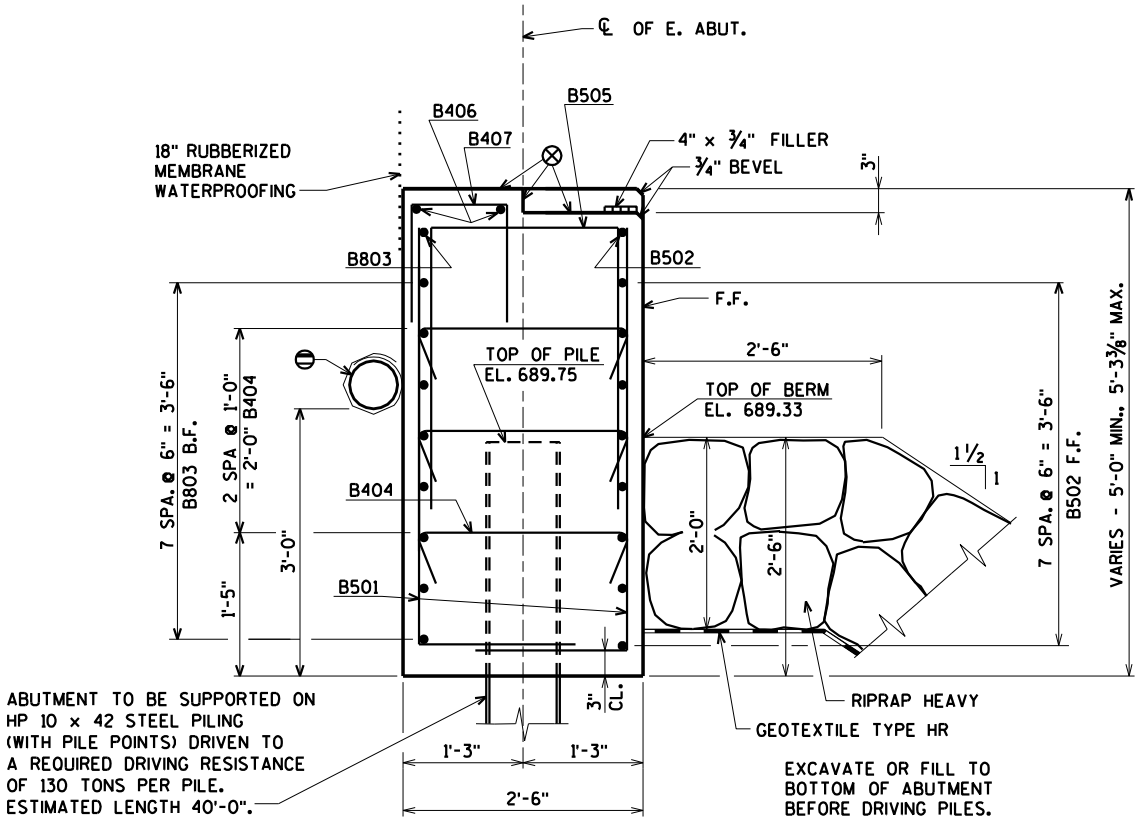
⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%  
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT  
SHIELD AT ENDS OF PIPE UNDERDRAIN. FOR  
RODENT SHIELD DETAIL SEE SHEET 6.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

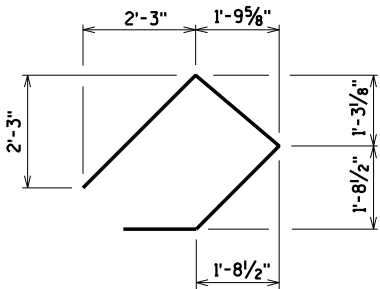
E.F. DENOTES EACH FACE.



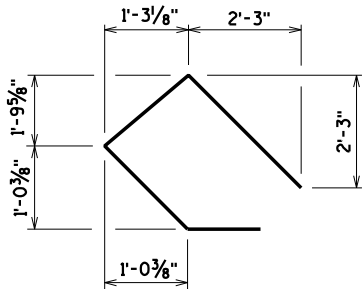
TYPICAL SECTION THRU BODY

NOTE: DO NOT PLACE FILL ABOVE  
THREE FEET FROM BOTTOM OF  
ABUTMENT UNTIL SUPERSTRUCTURE  
IS IN PLACE.

BAR NO.	DIM. "A"	DIM. "B"
B803	1'-0 3/4"	1'-0 3/4"
B510	1'-0 3/4"	1'-0 3/4"
B811	1'-0 3/4"	1'-0 3/4"
B415	8'-0"	2'-3"
B520	1'-0 3/4"	1'-0 3/4"
B821	1'-0 3/4"	1'-0 3/4"
B425	8'-0"	2'-3"



B416



B426

[illegible]

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

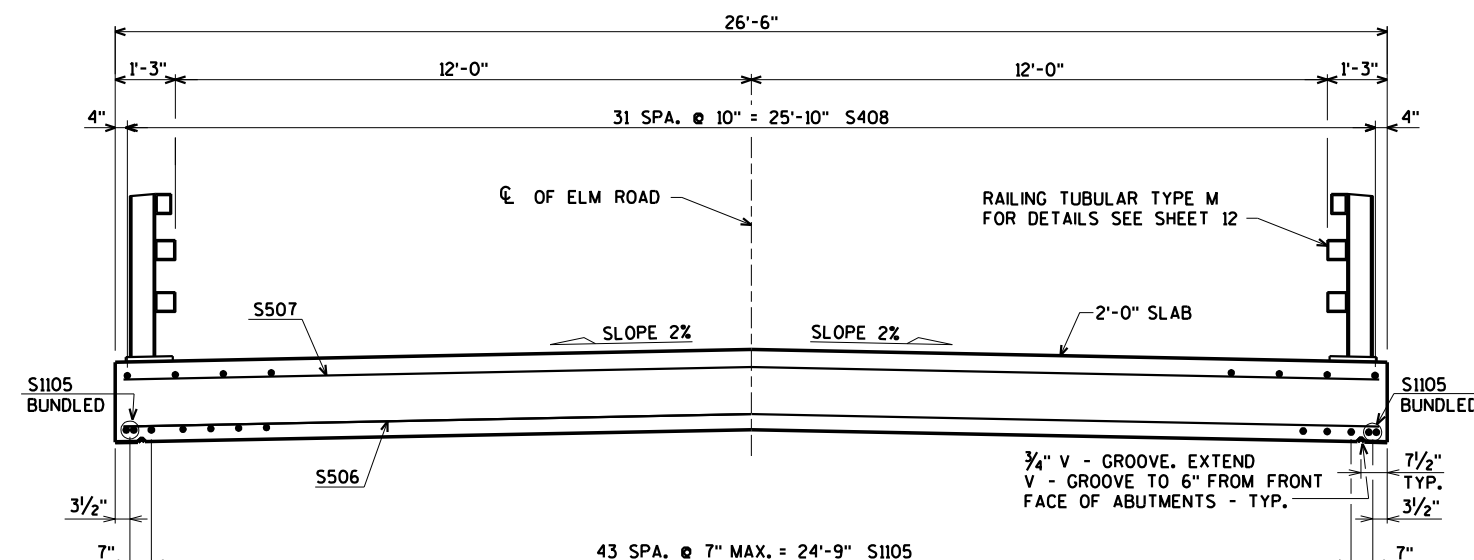
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM.  
ANY TOLERANCES NECESSARY TO CORRECT  
CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

WIRE BARS TOGETHER  
@ 2'-0" CENTERS

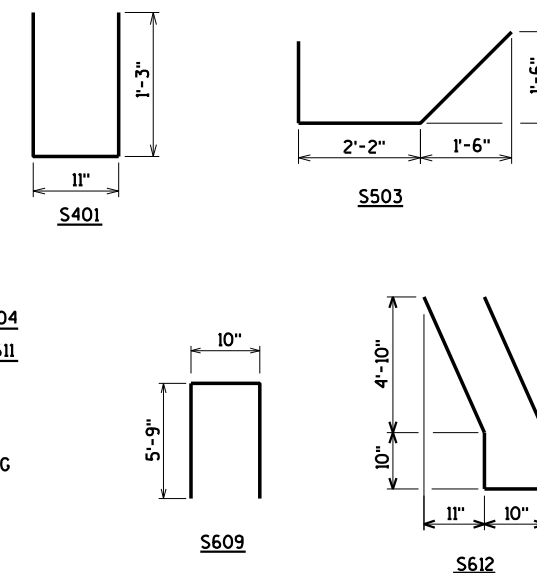
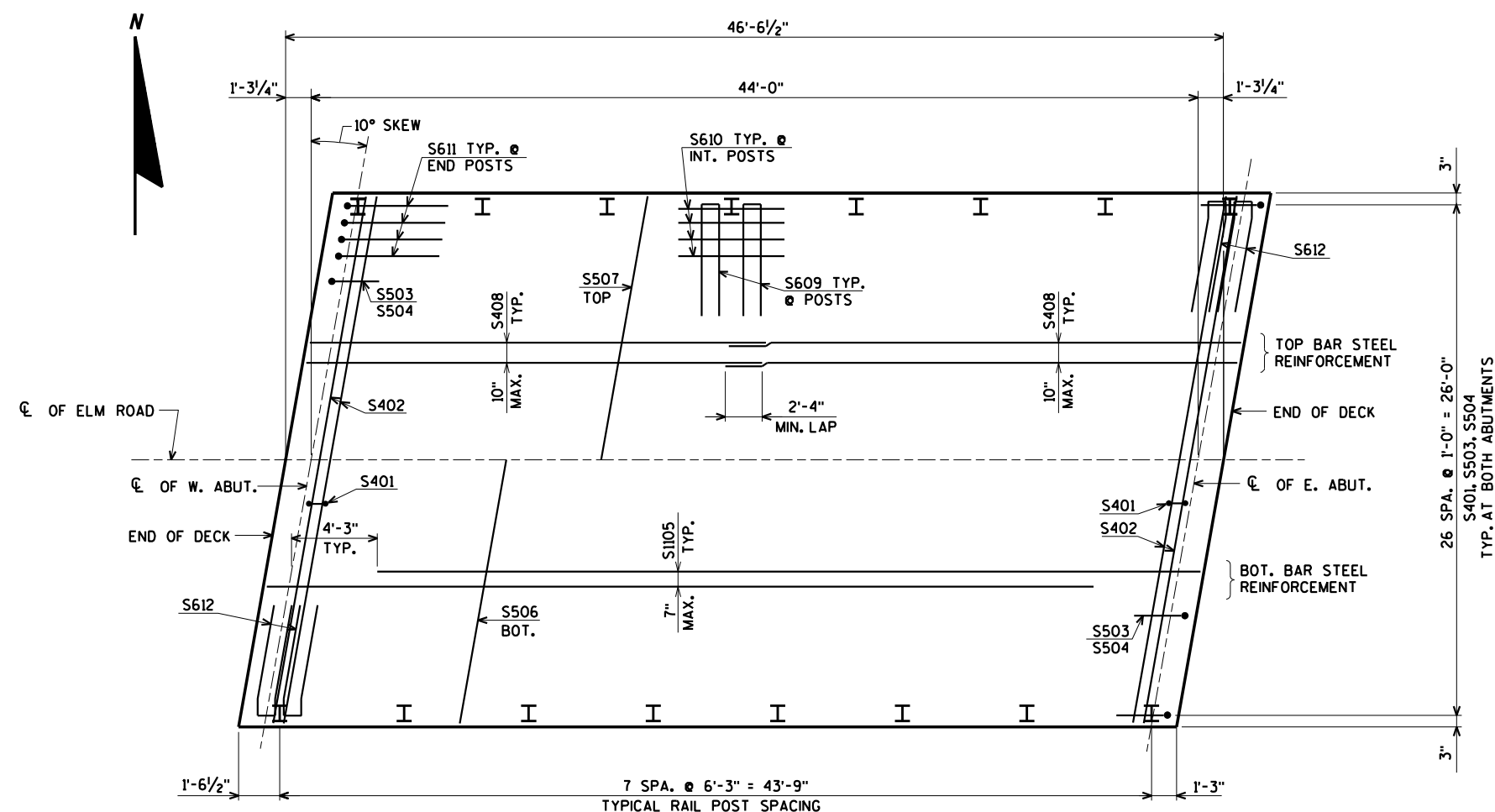


### BUNDLING DETAIL

**TYPICAL SECTION THRU BRIDGE**






## PLAN





PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR C/L.

-  18" RUBBERIZED MEMBRANE WATERPROOFING  
 DIMENSIONS MEASURED NORMAL TO  
     ℄ OF SUBSTRUCTURE.  
 DIMENSIONS MEASURED ALONG ℄ OF ELM ROAD.

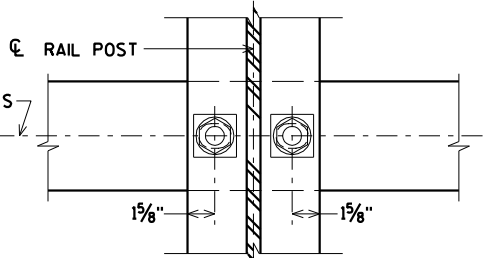
LOCATION	€ OF W. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	€ OF E. ABUT.
N. EDGE OF SLAB	694.47	694.48	694.49	694.51	694.52	694.53	694.55	694.56	694.57	694.58	694.60
€ OF STRUCTURE	694.72	694.74	694.75	694.76	694.78	694.79	694.80	694.82	694.83	694.84	694.86
S. EDGE OF SLAB	694.45	694.47	694.48	694.49	694.50	694.52	694.53	694.54	694.56	694.57	694.58

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

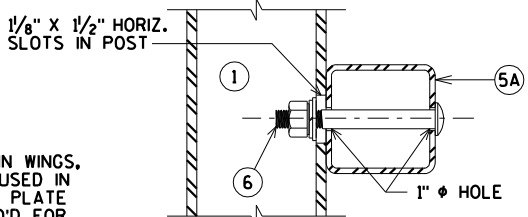
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
		DRAWN BY	CLP
		PLANS CK'D.	CJM
SUPERSTRUCTURE DETAILS		SHEET 11 OF 12	

LEGEND

- ① W6 x 25 WITH 1 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 1 3/4" x 1'-8" WITH 1 1/8" x 1 1/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1/6" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. ~~USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)~~
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 1/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/8" x 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS ~~AND 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.~~
- ⑫ 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.



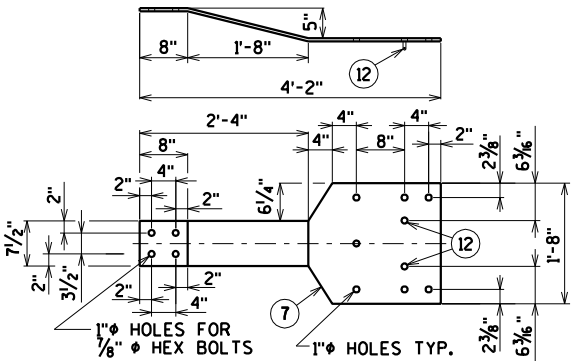
SECTION THRU POST WEB



SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

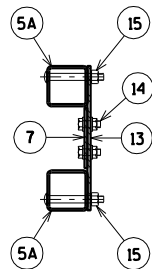
TYPICAL RAIL TO POST CONNECTIONS



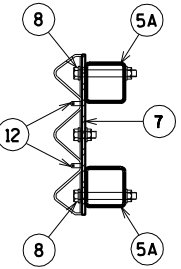
BACK-UP PLATE DETAIL  
(AT BEAM GUARD ATTACHMENT)

GENERAL NOTES

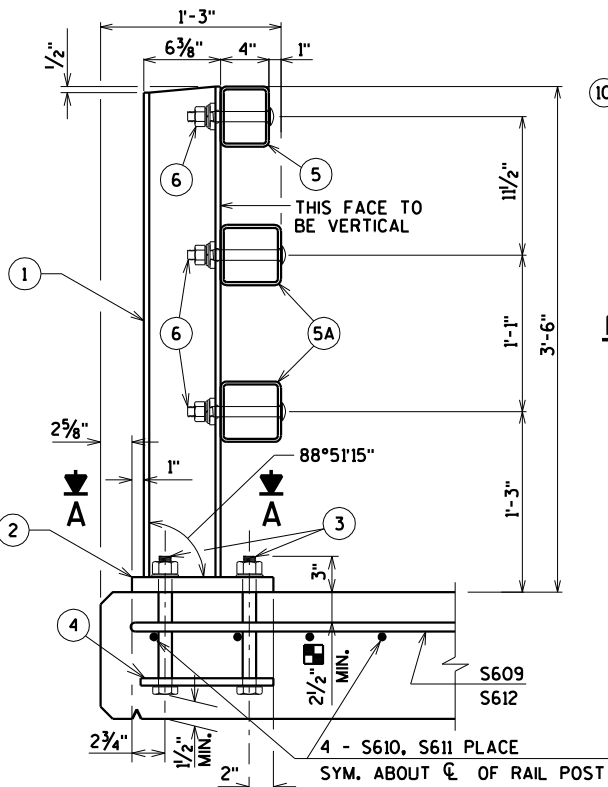
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. ~~WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.~~



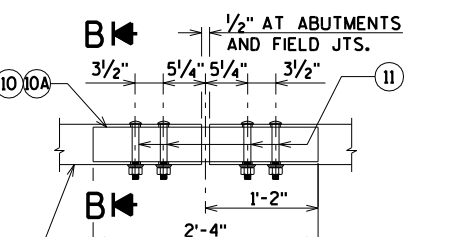
SECTION C



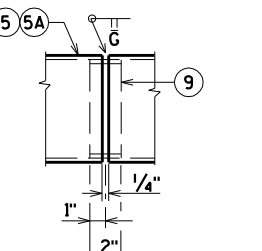
SECTION D



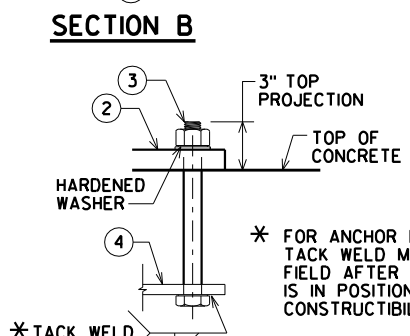
SECTION THRU RAILING ON DECK



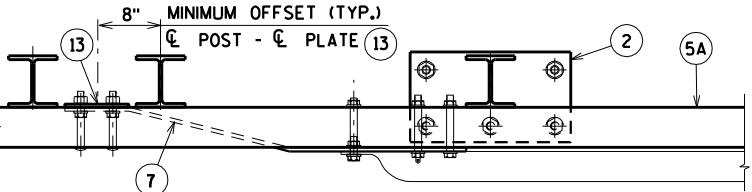
FIELD ERECTION JOINT DETAIL



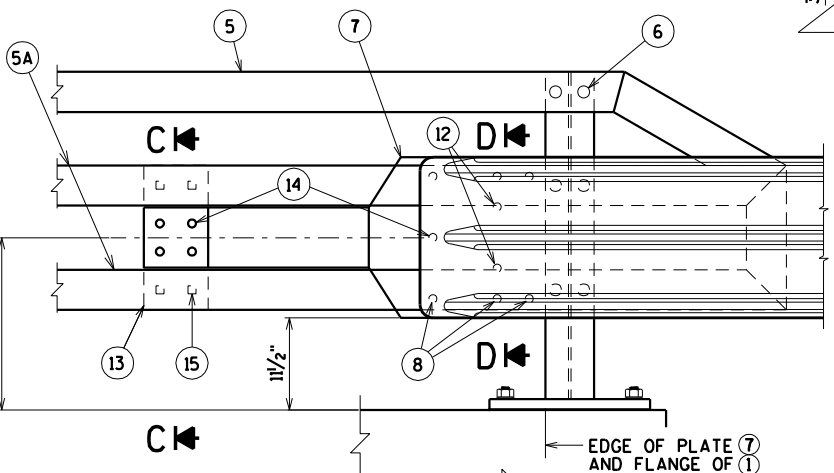
SHOP RAIL SPLICE DETAIL  
(LOCATION MUST BE SHOWN ON THE SHOP DRAWINGS)



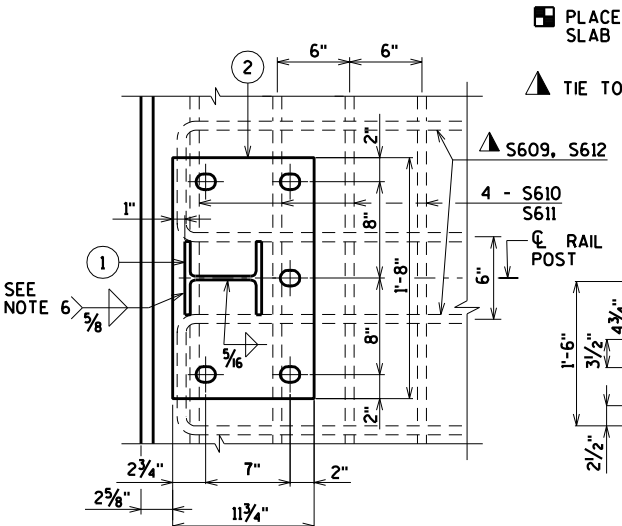
ANCHOR BOLTS



TOP VIEW AT END POST  
(THRIE BEAM RAIL ATTACHMENT)

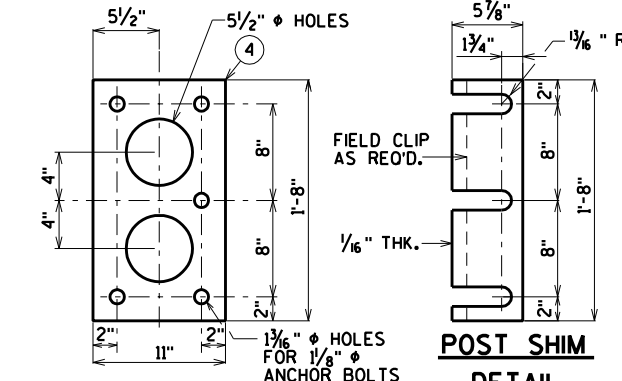


DETAIL AT END POST  
(THRIE BEAM RAIL ATTACHMENT)

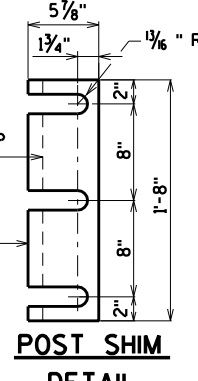


SECTION A

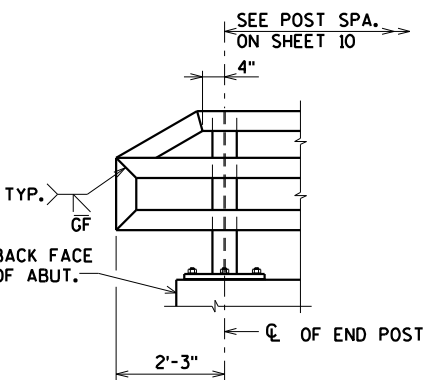
ANCHOR PLATE  
(AT BEAM GUARD ATTACHMENT)



ANCHOR PLATE  
(AT RAIL TO DECK CONNECTION)



POST SHIM  
DETAIL



PART ELEVATION OF RAILING

ORIGINAL PLANS PREPARED BY  
**AYRES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-31-110			
DRAWN BY		CLP	PLANS CK'D. CJM
RAILING TUBULAR TYPE M			SHEET 12 OF 12

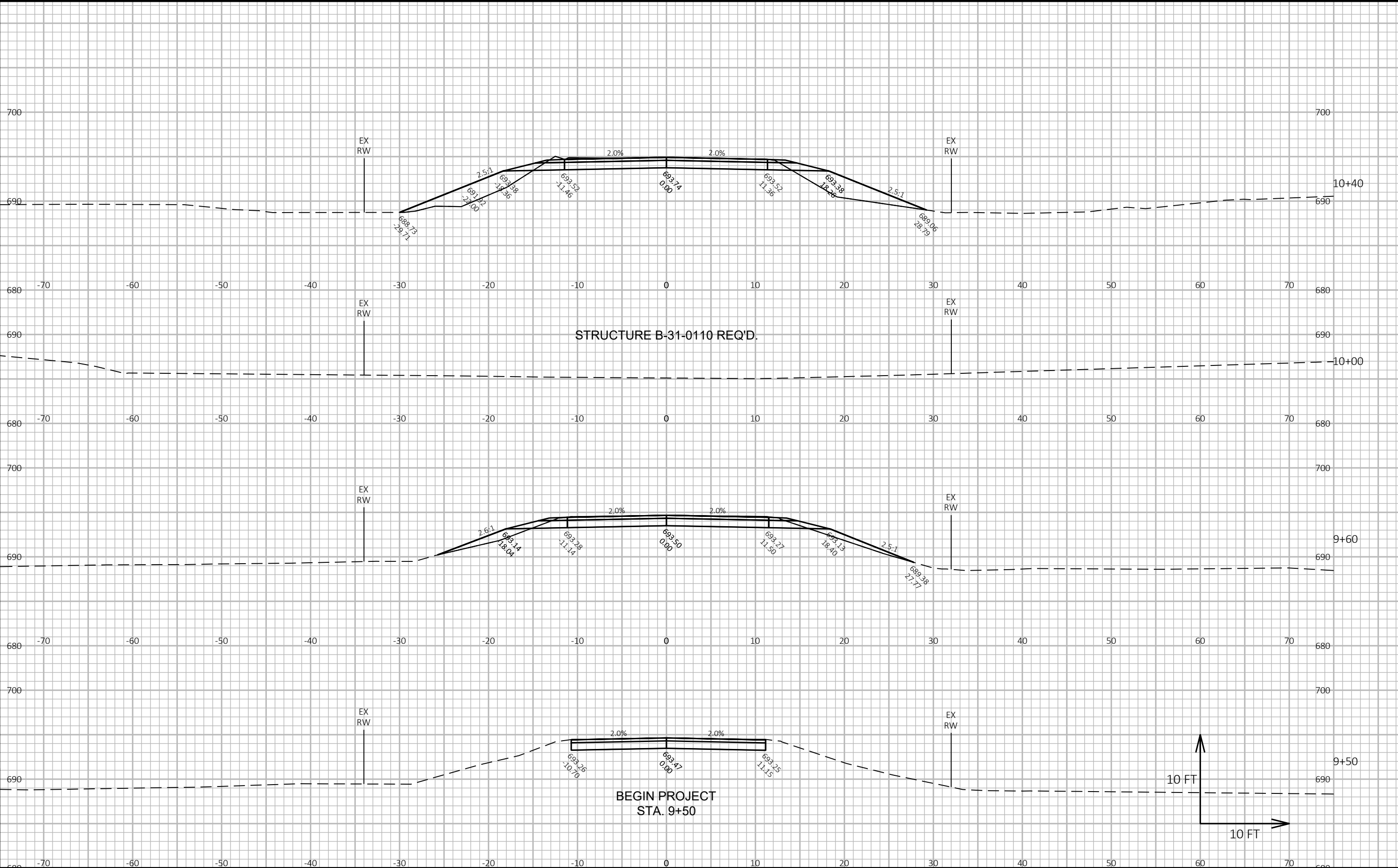


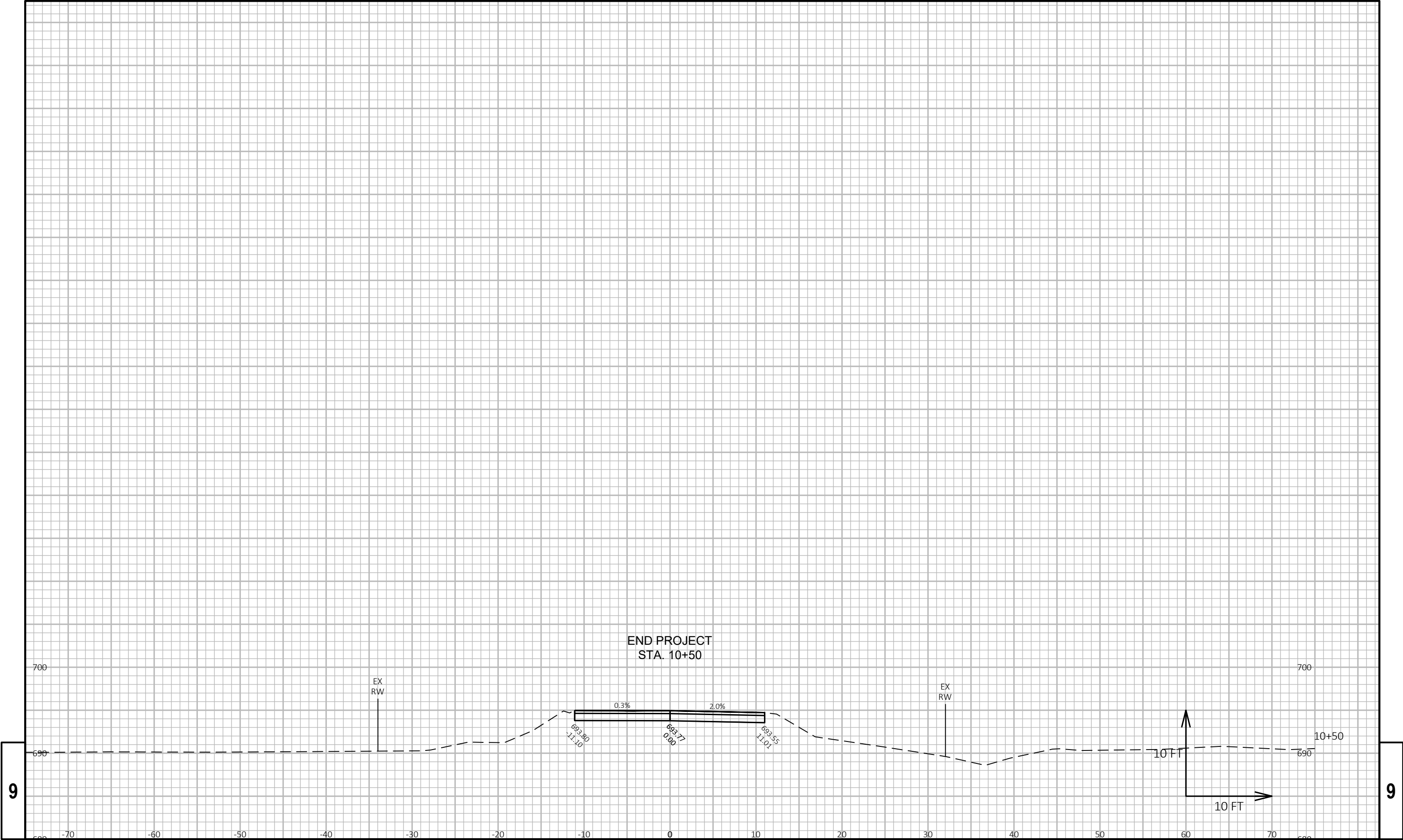
EARTHWORK - ELM ROAD

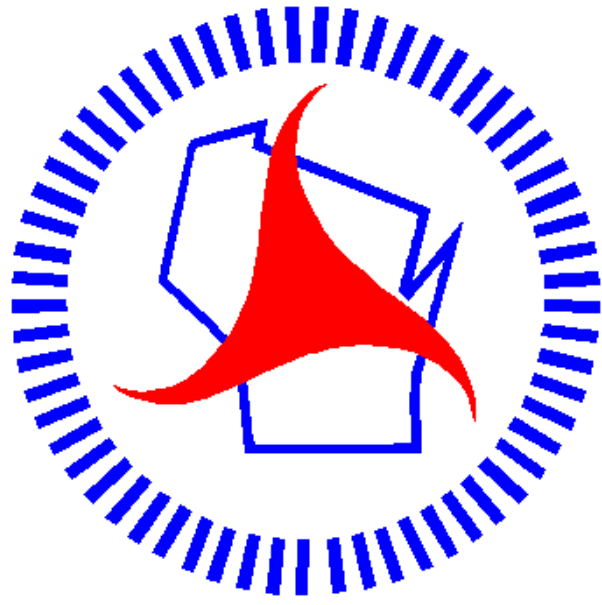
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Unusable			Unusable			Expanded		
	Cut	Pavement Material	Fill	Cut	Pavement Material	Fill	Cut	Fill	
							1.00	1.30	
				Note 1	Note 2	Note 3	Note 1		Note 8
9+50	25.79	7.30	0.00	0	0	0	0	0	0
9+60	33.12	7.30	10.77	11	3	2	11	3	6
9+76.74	33.12	7.30	11.00	21	5	7	31	11	13
B-31-0110									13
10+23.26	32.69	7.30	42.30	0	0	0	31	11	13
10+40	32.69	7.30	41.63	20	5	26	52	45	-5
10+50	25.35	7.30	0.00	11	3	8	62	55	-7

621442

Notes:	
1 - Cut	Cut includes Salvaged/Unusable Pavement material
2 - Unusable Pavement Material	This does not show up in cross sections
3 - Fill	Does not include Unusable Pavement Exc volume
8 - Mass Ordinate	Cut - Unusable Pavement Material - (Fill * Fill Factor)







## ***Wisconsin Department of Transportation***

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through innovation and exceptional service.

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