

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 52



DESIGN DESIGNATION

A.A.D.T.	(2021)	=	25
A.A.D.T.	(2041)	=	40
D.H.V.		=	3.6
D.D.		=	60/40
T.		=	10% (ASSUMED)
DESIGN SPEED		=	40 MPH
ESALS		=	11,860

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

TOWN OF ITHACA, MCAVOY HILL ROAD

LITTLE WILLOW CREEK BRIDGE, B-52-278

LOC STR  
RICHLAND COUNTY

STATE PROJECT NUMBER
5056-00-71

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5056-00-71	WISC 2021023	1

ACCEPTED FOR	
COUNTY	of RICHLAND
7-22-2020	(Date)
	(Highway Commissioner)

ACCEPTED FOR	
TOWN	of ITHACA
7-22-20	(Date)
	(Town Chairman)

ORIGINAL PLANS PREPARED BY

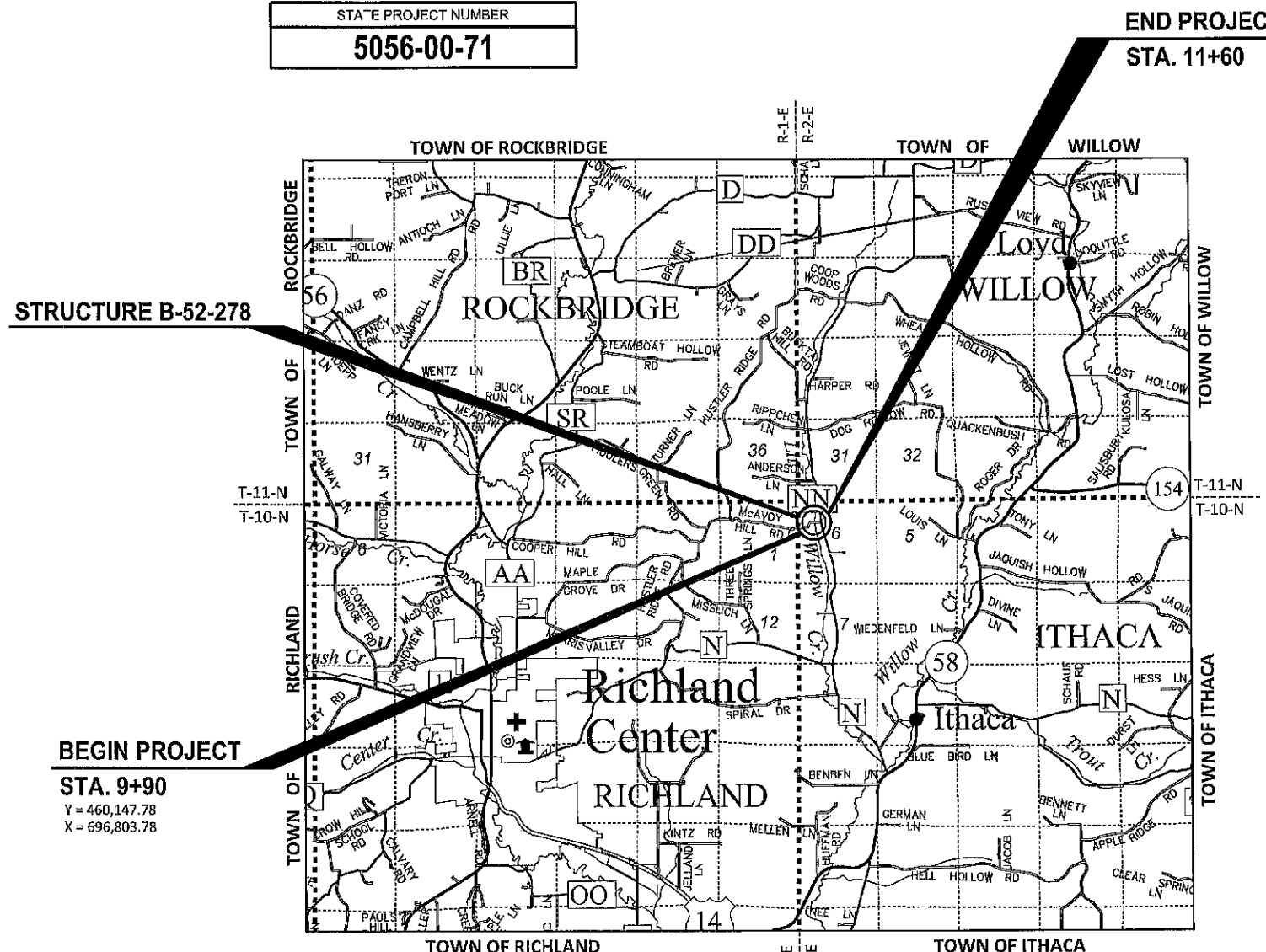
**JEWELL**  
associates engineers, inc  
Engineers - Architects - Surveyors

WISCONSIN  
★ ROBERT B. HANOLD ★  
E-45655  
PRAIRIE DU SAC  
WI  
PROFESSIONAL ENGINEER  
7/17/20

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	JEWELL ASSOCIATES ENGINEERS, INC.
Designer	JEWELL ASSOCIATES ENGINEERS, INC.
Project Manager	TRAVIS BUROS, P.E.
Regional Examiner	SW REGION
Regional Supervisor	OSCAR WINGER, P.E.

APPROVED FOR THE DEPARTMENT	
DATE: 7/27/2020	(Signature)

E



STRUCTURE B-52-278

END PROJECT  
STA. 11+60

BEGIN PROJECT  
STA. 9+90  
Y = 460,147.78  
X = 696,803.78

LAYOUT  
SCALE 0 2 MI

TOTAL NET LENGTH OF CENTERLINE = 0.032 MILES

"COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), RICHLAND COUNTY."

"ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88)."

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

UNLESS SHOWN OTHERWISE, DISTURBED AREAS SHOWN WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B), SEEDED (USE SEED MIX NO. 20), AND MULCHED AS DIRECTED BY THE ENGINEER.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE, TEMPORARY DITCH CHECKS AND CULVERT PIPE CHECKS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE AND SHALL BE PLACED PRIOR TO CONSTRUCTION AND SHALL BE IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATION OF ALL PERMANENT SIGNING SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

3½-INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1¾-INCH LOWER LAYER AND A 1¾-INCH UPPER LAYER. THE NOMINAL SIZE AGGREGATE USED FOR THE LOWER LAYER SHALL BE 12.5 MM.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER IN THE FIELD.

ASPHALTIC SURFACE QUANTITIES WERE CALCULATED USING 115 LB/SY/IN.

INLET AND OUTLET ELEVATIONS FOR CULVERT PIPES AS SHOWN ON THE PLAN MAY BE ADJUSTED TO FIT EXISTING FIELD CONDITIONS.

CURVE DATA IS BASED ON THE ARC DEFINITIONS.

CONTACTS

RICHLAND COUNTY HIGHWAY DEPARTMENT:

ROGER PETRICK, COMMISSIONER  
120 BOWEN CIRCLE  
RICHLAND CENTER, WI 53581  
PH: (608) 647-4707  
EMAIL: roger.petrick@co.richland.wi.us

TOWN OF ITHACA:

DAVID WANLESS, CHAIRMAN  
28749 NEBRASKA ROAD  
RICHLAND CENTER, WI 53581  
PHONE: (608) 585-3461  
EMAIL: wanldav@hotmail.com

DESIGN CONSULTANT:

JEWELL ASSOCIATES ENGINEERS, INC.  
560 SUNRISE DRIVE  
SPRING GREEN, WI 53588  
ATTN: ROBERT HANOLD, P.E.  
PHONE: (608) 588-7484  
CELL: (608) 606-3568  
EMAIL: robert.hanold@jewellassoc.com

DNR LIAISON:

STATE OF WISCONSIN  
DNR SOUTH CENTRAL REGION HQ  
3911 FISH HATCHERY ROAD  
FITCHBURG, WI 53711  
ATTN: ANDY BARTA  
PHONE: (608) 275-3308  
EMAIL: andrew.barta@wisconsin.gov

UTILITIES

ELECTRIC

RICHLAND ELECTRIC COOPERATIVE  
ATTN: LARRY HALLETT  
P.O. BOX 439  
RICHLAND CENTER, WI 53581  
OFFICE: (608) 647-3173  
CELL: (608) 553-1418  
EMAIL: lhallett@rec.coop

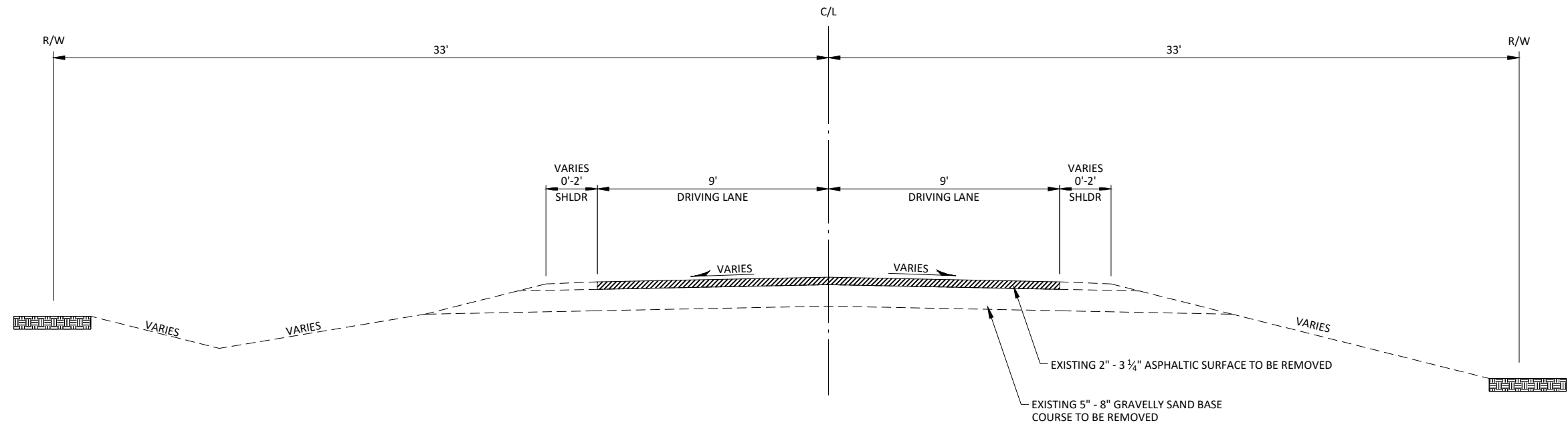
TELEPHONE

FRONTIER COMMUNICATIONS  
ATTN:JERRY MOORE  
2222 W. WISCONSIN ST.  
PORTAGE, WI 53901  
PH: (608) 742-9507  
EMAIL: Jerald.Moore@ftr.com

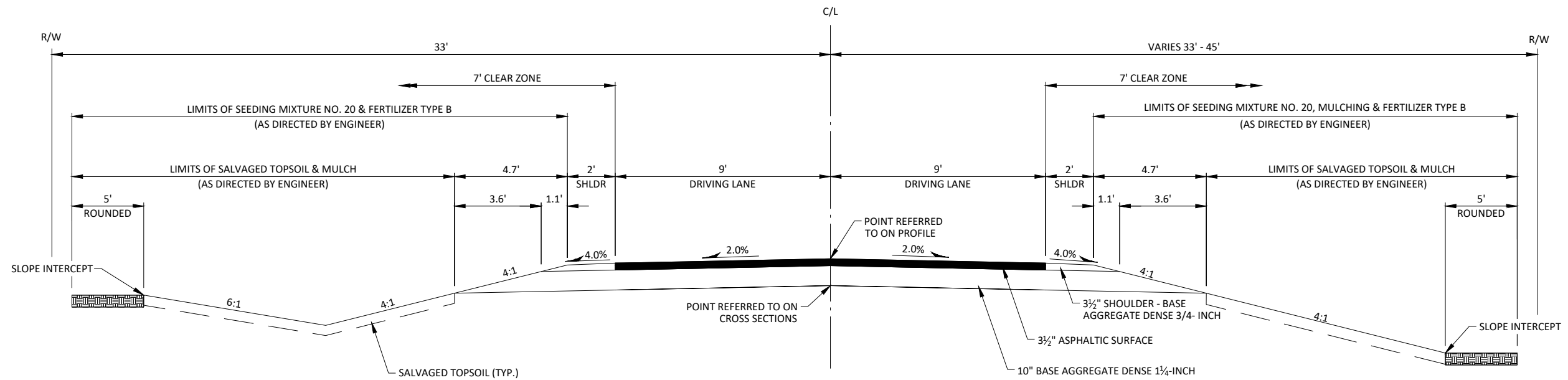


LIST OF STANDARD ABBREVIATIONS

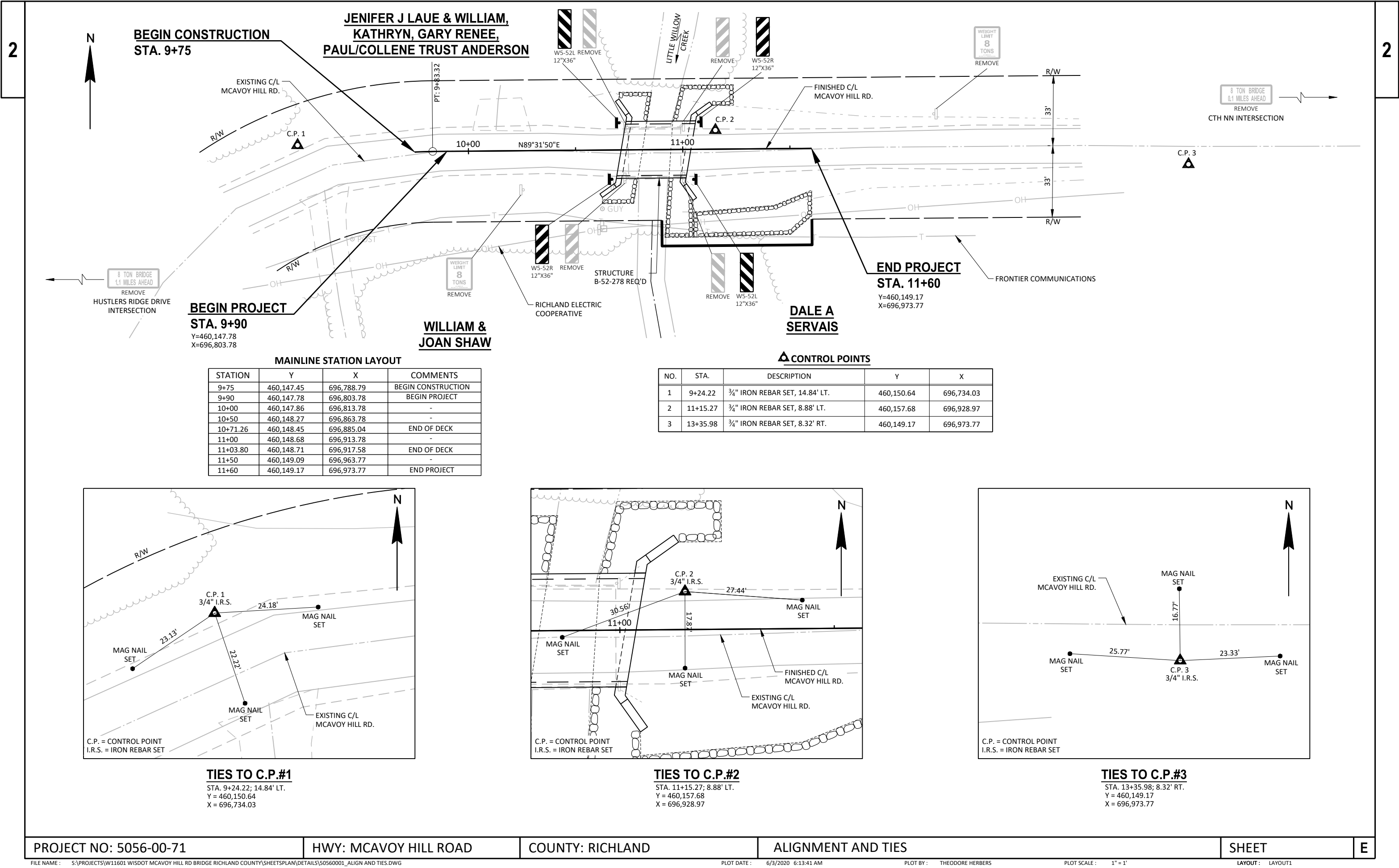
ABUT	Abutment	INV	Invert	RDWY	Roadway
AC	Acre	IP	Iron Pipe or Pin	SALV	Salvaged
AGG	Aggregate	IRS	Iron Rod Set	SAN S	Sanitary Sewer
AH	Ahead	JT	Joint	SEC	Section
<	Angle	JCT	Junction	SHLDR	Shoulder
ASPH	Asphaltic	LHF	Left-Hand Forward	SHR	Shrinkage
AVG	Average	L	Length of Curve	SW	Sidewalk
ADT	Average Daily Traffic	LIN FT or LF	Linear Foot	S	South
BAD	Base Aggregate Dense	LC	Long Chord of Curve	SQ	Square
BK	Back	MB	Manhole	SF or SQ FT	Square Feet
BF	Back Face	ML or M/L	Mailbox	SY or SQ YD	Square Yard
BM	Bench Mark	N	Match Line	STD	Standard
BR	Bridge	Y	North	SDD	Standard Detail Drawings
C or C/L	Center Line	O.A.L.	North Grid Coordinate	STH	State Trunk Highways
CC	Center to Center	OD	Overall Length	STA	Station
CTH	County Trunk Highway	PLE	Outside Diameter	SS	Storm Sewer
CR	Creek	PT	Permanent Limited Easement	SG	Subgrade
CR	Crushed	PC	Point	SE	Superelevation
CY or CU YD	Cubic Yard	PI	Point of Curvature	SL or S/L	Survey Line
CP	Culvert Pipe	PRC	Point of Intersection	SV	Septic Vent
C & G	Curb and Gutter	PT	Point of Reverse Curvature	T	Tangent
D	Degree of Curve	POC	Point of Tangency	TEL	Telephone
DHV	Design Hour Volume	POT	Point On Curve	TEMP	Temporary
DIA	Diameter	PVC	Point on Tangent	TI	Temporary Interest
E	East	PCC	Polyvinyl Chloride	TLE	Temporary Limited Easement
X	East Grid Coordinate	LB	Portland Cement Concrete	t	Ton
ELEC	Electric (al)	PSI	Pound	T or TN	Town
EL or ELEV	Elevation	PE	Pounds Per Square Inch	TRANS	Transition
ESALS	Equivalent Single Axle Loads	R	Private Entrance	TL or T/L	Transit Line
EBS	Excavation Below Subgrade	RR	Radius	T	Trucks (percent of)
ESTR	Existing Sign to Remain	R	Railroad	TYP	Typical
FF	Face to Face	RL or R/L	Range	UNCL	Unclassified
FE	Field Entrance	RP	Reference Line	UG	Underground Cable
F	Fill	RCCP	Reference Point	USH	United States Highway
FG	Finished Grade		Reinforced Concrete Culvert	VAR	Variable
FL or F/L	Flow Line	REQ'D	Pipe	V	Velocity or Design Speed
FT	Foot	RES	Required	VERT	Vertical
FTG	Footing	RW	Residence or Residential	VC	Vertical Curve
GN	Grid North	RT	Retaining Wall	VOL	Volume
HT	Height	RHF	Right	WM	Water Main
CWT	Hundredweight	R/W	Right-Hand Forward	WV	Water Valve
HYD	Hydrant	R	Right-of-Way	W	West
INL	Inlet	RD	River	WB	Westbound
ID	Inside Diameter		Road	YD	Yard

**TYPICAL EXISTING SECTION**

MCAVOY HILL ROAD

**TYPICAL FINISHED SECTION**

MCAVOY HILL ROAD



**BEGIN PROJECT  
STA. 9+90**  
Y=460,147.78  
X=696,803.78

**WILLIAM &  
JOAN SHAW**

**DALE A  
SERVAIS**

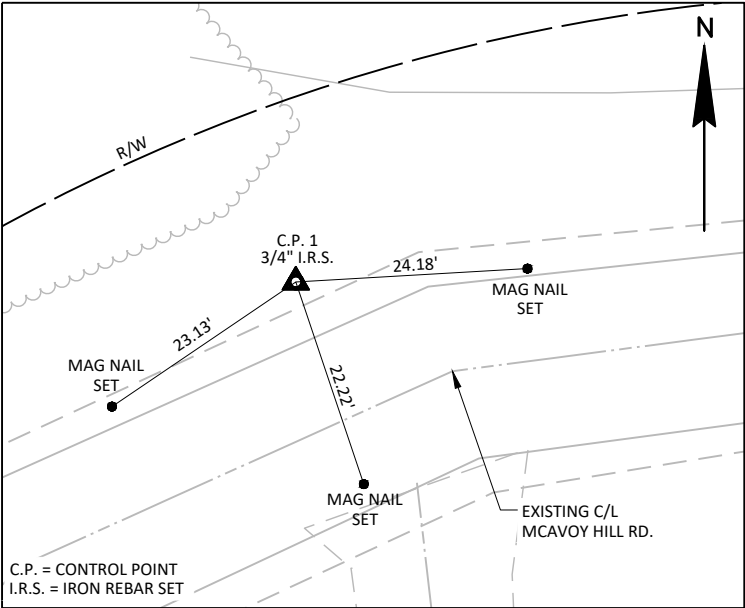
**END PROJECT  
STA. 11+60**  
Y=460,149.17  
X=696,973.77

MAINLINE STATION LAYOUT

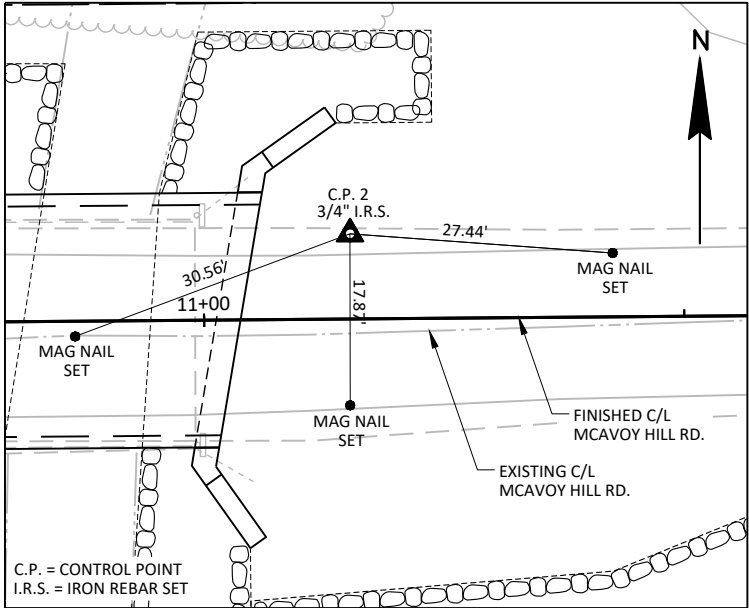
STATION	Y	X	COMMENTS
9+75	460,147.45	696,788.79	BEGIN CONSTRUCTION
9+90	460,147.78	696,803.78	BEGIN PROJECT
10+00	460,147.86	696,813.78	-
10+50	460,148.27	696,863.78	-
10+71.26	460,148.45	696,885.04	END OF DECK
11+00	460,148.68	696,913.78	-
11+03.80	460,148.71	696,917.58	END OF DECK
11+50	460,149.09	696,963.77	-
11+60	460,149.17	696,973.77	END PROJECT

CONTROL POINTS

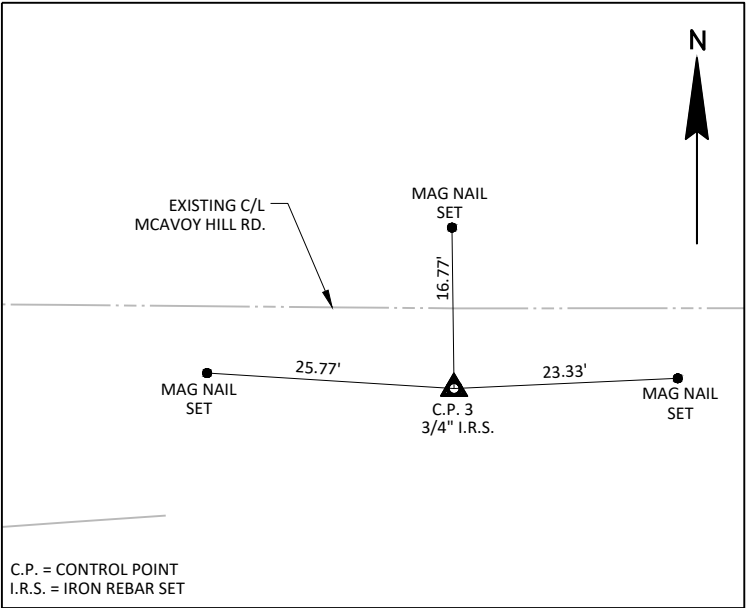
NO.	STA.	DESCRIPTION	Y	X
1	9+24.22	¾" IRON REBAR SET, 14.84' LT.	460,150.64	696,734.03
2	11+15.27	¾" IRON REBAR SET, 8.88' LT.	460,157.68	696,928.97
3	13+35.98	¾" IRON REBAR SET, 8.32' RT.	460,149.17	696,973.77



**TIES TO C.P.#1**  
STA. 9+24.22; 14.84' LT.  
Y = 460,150.64  
X = 696,734.03

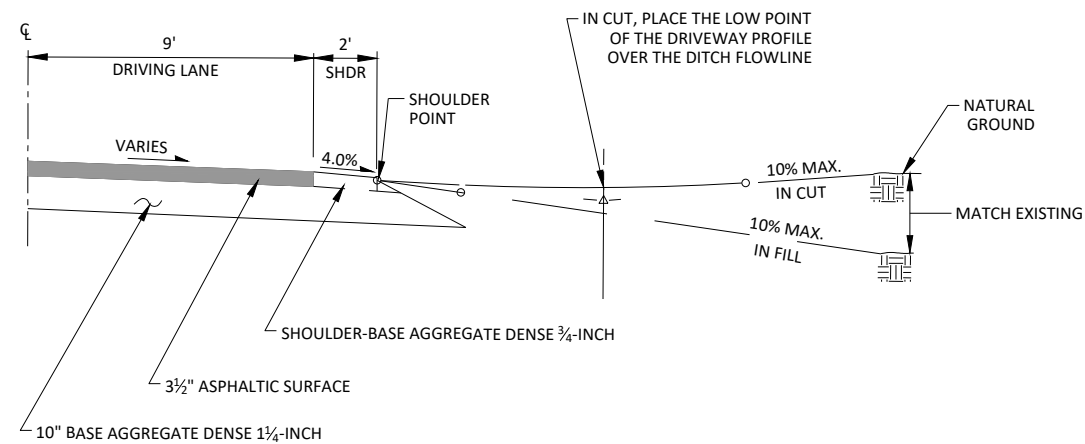
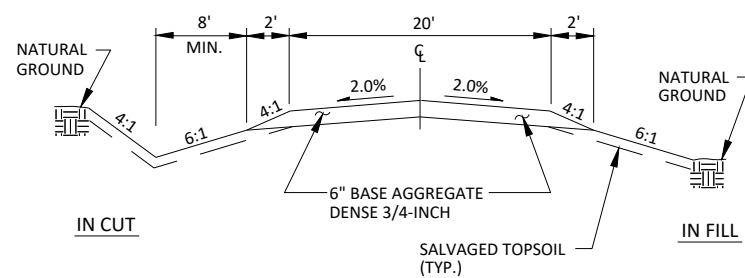
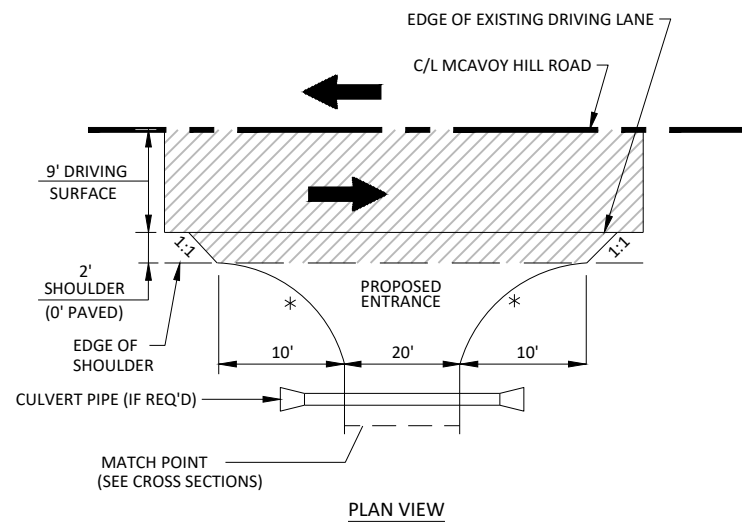


**TIES TO C.P.#2**  
STA. 11+15.27; 8.88' LT.  
Y = 460,157.68  
X = 696,928.97

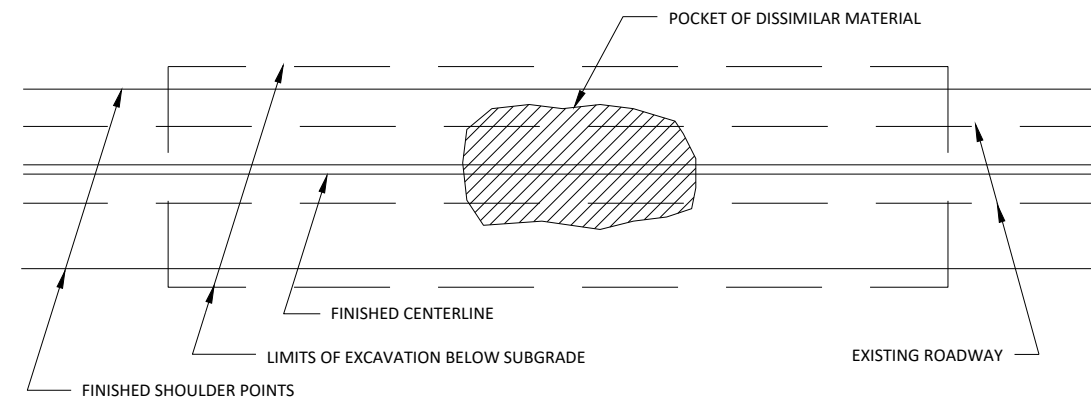
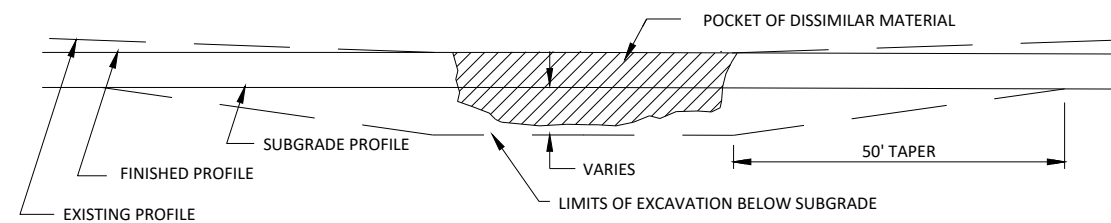
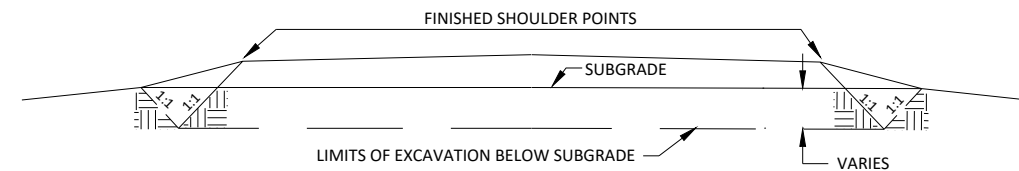


**TIES TO C.P.#3**  
STA. 13+35.98; 8.32' RT.  
Y = 460,149.17  
X = 696,973.77



**TYPICAL F.E. PROFILE****TYPICAL CROSS-SECTION FOR F.E.****APPROACH AT F.E.****TYPICAL FIELD ENTRANCE (F.E.) DETAILS**

LIMITS OF ASPHALTIC SURFACE  
\* RADIUS = 10'

**PLAN VIEW****PROFILE VIEW****RURAL EXCAVATION BELOW SUBGRADE (E.B.S.)****CROSS SECTION VIEW**

1. EXACT LOCATION OF E.B.S. (EXCAVATION BELOW SUBGRADE) SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. E.B.S. AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
3. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL E.B.S. IS COMPLETED. LATERAL LIMITS OF EXCAVATION SHALL BE THE SUBGRADE SHOULDER POINTS.

Estimate Of Quantities

5056-00-71					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	1.000	1.000
0004	201.0205	Grubbing	STA	1.000	1.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. Sta. 10+87	LS	1.000	1.000
0008	205.0100	Excavation Common	CY	190.000	190.000
0010	206.1000	Excavation for Structures Bridges (structure) 02. B-52-278	LS	1.000	1.000
0012	210.1500	Backfill Structure Type A	TON	350.000	350.000
0014	213.0100	Finishing Roadway (project) 01. 5056-00-71	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	40.000	40.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	270.000	270.000
0020	455.0605	Tack Coat	GAL	17.000	17.000
0022	465.0105	Asphaltic Surface	TON	64.000	64.000
0024	502.0100	Concrete Masonry Bridges	CY	112.000	112.000
0026	502.3200	Protective Surface Treatment	SY	120.000	120.000
0028	505.0400	Bar Steel Reinforcement HS Structures	LB	4,180.000	4,180.000
0030	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	11,880.000	11,880.000
0032	513.4061	Railing Tubular Type M	LF	69.000	69.000
0034	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0036	520.1015	Apron Endwalls for Culvert Pipe 15-Inch	EACH	2.000	2.000
0038	520.4115	Culvert Pipe Class IV 15-Inch	LF	34.000	34.000
0040	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	240.000	240.000
0042	606.0200	Riprap Medium	CY	53.000	53.000
0044	606.0300	Riprap Heavy	CY	130.000	130.000
0046	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0048	618.0100	Maintenance And Repair of Haul Roads (project) 04. 5056-00-71	EACH	1.000	1.000
0050	619.1000	Mobilization	EACH	1.000	1.000
0052	624.0100	Water	MGAL	5.000	5.000
0054	625.0500	Salvaged Topsoil	SY	550.000	550.000
0056	627.0200	Mulching	SY	550.000	550.000
0058	628.1504	Silt Fence	LF	280.000	280.000
0060	628.1520	Silt Fence Maintenance	LF	560.000	560.000
0062	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0064	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0066	628.7504	Temporary Ditch Checks	LF	24.000	24.000
0068	628.7555	Culvert Pipe Checks	EACH	2.000	2.000
0070	629.0210	Fertilizer Type B	CWT	1.000	1.000
0072	630.0120	Seeding Mixture No. 20	LB	20.000	20.000
0074	630.0200	Seeding Temporary	LB	20.000	20.000

Estimate Of Quantities

5056-00-71					
Line	Item	Item Description	Unit	Total	Qty
0076	630.0500	Seed Water	MGAL	13.000	13.000
0078	633.5100	Markers Row	EACH	6.000	6.000
0080	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0082	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0084	638.2602	Removing Signs Type II	EACH	8.000	8.000
0086	638.3000	Removing Small Sign Supports	EACH	8.000	8.000
0088	642.5001	Field Office Type B	EACH	1.000	1.000
0090	643.0420	Traffic Control Barricades Type III	DAY	1,100.000	1,100.000
0092	643.0705	Traffic Control Warning Lights Type A	DAY	1,720.000	1,720.000
0094	643.0900	Traffic Control Signs	DAY	860.000	860.000
0096	643.5000	Traffic Control	EACH	1.000	1.000
0098	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0100	645.0120	Geotextile Type HR	SY	365.000	365.000
0102	650.4500	Construction Staking Subgrade	LF	152.000	152.000
0104	650.5000	Construction Staking Base	LF	152.000	152.000
0106	650.6500	Construction Staking Structure Layout (structure) 03. B-52-278	LS	1.000	1.000
0108	650.9910	Construction Staking Supplemental Control (project) 02. 5056-00-71	LS	1.000	1.000
0110	650.9920	Construction Staking Slope Stakes	LF	152.000	152.000
0112	690.0150	Sawing Asphalt	LF	33.000	33.000
0114	715.0502	Incentive Strength Concrete Structures	DOL	672.000	672.000
0116	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,200.000	1,200.000
0118	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000

				ALL ITEMS 010 UNLESS OTHERWISE NOTED																			
CLEARING & GRUBBING				BASE AGGREGATE DENSE				ASPHALTIC SURFACE															
		201.0105 CLEARING (STA)		201.0205 GRUBBING (STA)				305.0110 BASE AGGREGATE DENSE 3/4-INCH (TON)		305.0120 BASE AGGREGATE DENSE 1 1/4-INCH (TON)				455.0605 TACK COAT (GAL)		465.0105 ASPHALTIC SURFACE (TON)							
<u>STATION - STATION</u>		<u>LOCATION</u>				<u>STATION - STATION</u>		<u>LOCATION</u>				<u>STATION - STATION</u>		<u>LOCATION</u>									
10+50 - 11+50		MAINLINE, RT		1		1		9+90 - 10+71		MAINLINE		8		155		9+90 - 10+71		MAINLINE		10		38	
								11+04 - 11+60		MAINLINE		7		115		11+04 - 11+60		MAINLINE		7		26	
								9+95 - 10+35		FIELD ENTRANCE		25											
		TOTALS =		1		1				TOTALS =		40		270				TOTALS =		17		64	
CULVERT PIPE				RIPRAP/ GEOTEXTILE				WATER															
		520.1015 APRON ENDWALL FOR CULVERT PIPE 15-INCH (EACH)		520.4115 CULVERT PIPE CLASS IV 15-INCH (LF)				606.0200 RIPAP MEDIUM (CY)		645.0120 GEOTEXTILE TYPE HR (SY)				624.0100 (MGAL)									
<u>STATION</u>		<u>LOCATION</u>				<u>STATION</u>		<u>LOCATION</u>				<u>PROJECT</u>		<u>5056-00-71</u>									
10+15, LT		F.E.		2		34		11+05 - 11+60, RT		MAINLINE, DITCH UNDISTRIBUTED		42		110		5							
												11		30									
		TOTALS =		2		34				TOTALS =		53		140		TOTAL =		5					
PIPE SIZE		MINIMUM THICKNESS (IN.)																					
15-INCH		STEEL		ALUMINUM																			
		0.064		0.060																			
FINISHING ITEMS								SILT FENCE															
		625.0500 SALVAGED TOPSOIL (SY)		627.0200 MULCHING (SY)		629.0210 FERTILIZER TYPE B (CWT)		630.0120 SEEDING MIXTURE NO. 20 (LB)		630.0200 SEEDING TEMPORARY (LB)		630.0500 SEED WATER (MGAL)				628.1504 SILT FENCE (LF)		628.1520 SILT FENCE MAINTENANCE (LF)					
<u>STATION - STATION</u>		<u>LOCATION</u>				<u>STATION - STATION</u>		<u>LOCATION</u>				<u>STATION - STATION</u>		<u>LOCATION</u>									
9+75 - 11+60		MAINLINE		440		440		0.50		16		-		13		9+90 - 10+81		MAINLINE, RT.		124		248	
-		UNDISTRIBUTED		110		110		0.50		4		20		-		10+81 - 10+86		MAINLINE, LT.		28		56	
																10+91 - 10+94		MAINLINE, LT.		42		84	
																10+94 - 11+00		MAINLINE, RT.		31		62	
																-		UNDISTRIBUTED		55		110	
		TOTALS =		550		550		1.00		20		20		13				TOTALS =		280		560	
MOBILIZATION EROSION CONTROL				TEMPORARY DITCH CHECKS				CULVERT PIPE CHECKS				MARKERS ROW											
		628.1905 MOBILIZATION EROSION CONTROL (EACH)		628.1910 MOBILIZATION EMERGENCY EROSION CONTROL (EACH)				STATION		LOCATION		628.7504 (LF)		STATION		LOCATION		OFFSET FROM FINISHED C/L		633.5100 (EACH)			
PROJECT		4		2		10+60		MAINLINE, LT.		8		9+95		MAINLINE, LT.		1		100		33.00 LT.		1	
5056-00-71						11+35		MAINLINE, LT.		8				UNDISTRIBUTED		1		101		33.00 LT.		1	
								UNDISTRIBUTED		8								102		33.00 RT.		1	
		TOTALS =		2				TOTAL =		24				TOTAL =		2		103		45.00 RT.		1	
																		104		45.00 RT.		1	
																		107		33.00' RT		1	
																				TOTALS =		6	
PROJECT NO: 5056-00-71				HWY: MCAVOY HILL ROAD				COUNTY: RICHLAND				MISCELLANEOUS QUANTITIES				SHEET				E			

3

PERMANENT SIGNING									
APPROX. STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	SIGN SIZE	634.0612 POSTS WOOD 4X6- INCH X 12-FT (EACH)	637.2230 SIGNS TYPE II REFLECTIVE F (SF)	638.2602 REMOVING SIGNS TYPE II (EACH)	638.3000 REMOVING SMALL SIGN SUPPORTS (EACH)
AT HUSTLERS RIDGE DRIVE	RIGHT	MAINLINE	R12-55	8 TON BRDGE __ MILES AHEAD	48X18	---	---	1	1
10+25	RIGHT	MAINLINE	R12-1	WEIGHT LIMIT 8 TONS	24X30	---	---	1	1
10+68	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	---	---
10+73	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	---	---
10+74	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1
10+74	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	---	---	1	1
10+99	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1
10+99	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	---	---	1	1
11+01	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	---	---
11+07	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	---	---
12+17	LEFT	MAINLINE	W5-52L	WEIGHT LIMIT 8 TONS	24X30	---	---	1	1
AT CTH NN	LEFT	MAINLINE	R12-55	8 TON BRDGE __ MILES AHEAD	48X18	---	---	1	1
TOTALS =						4	12.00	8	8

TRAFFIC CONTROL				
TRAFFIC CONTROL				
	643.0420 BARRICADES TYPE III (DAY)	643.0705 WARNING LIGHTS TYPE A (DAY)	643.0900 TRAFFIC CONTROL SIGNS (DAY)	643.5000 TRAFFIC CONTROL (EACH)
LOCATION 5056-00-71	1,100	1,720	860	1
TOTALS =	1,100	1,720	860	1

3

CONSTRUCTION STAKING						
CONSTRUCTION STAKING						
		650.4500 SUBGRADE (L.F.)	650.5000 BASE (L.F.)	*650.6500 STRUCTURE LAYOUT (L.S.)	650.9910 SUPPLEMENTAL CONTROL (5921-00-74) (L.S.)	650.9920 SLOPES STAKES (L.F.)
STATION-STATION	LOCATION					
9+75 - 10+71	MAINLINE	96	96	-	-	96
11+04 - 11+60	MAINLINE	56	56	-	-	56
-	MAINLINE	-	-	1	1	-
TOTAL =		152	152	1	1	152
*CATEGORY 020						

SAWING ASPHALT		
STATION	LOCATION	690.0150 (L.F.)
9+90	MAINLINE	17
11+60	MAINLINE	16
TOTAL =		33

EARTHWORK SUMMARY								
CATEGORY	FROM/TO STA	LOCATION	205.0100 COMMON EXCAVATION	AVAILABLE MATERIAL (CY) (1)	UNEXPANDED FILL (CY)	EXPANDED FILL (CY) FACTOR 1.25 (2)	MASS ORDINATE +/- (CY) (3)	WASTE (CY)
			CUT (CY)					
010	9+75 - 11+60	MAINLINE	190	190	57	71	119	119
TOTALS =				190	57	71	119	119
NOTES: 1.) AVAILABLE MATERIAL=CUT 2.) EXPANDED FILL FACTOR 1.25: EXPANDED FILL = (UNEXPANDED FILL)*1.25 3.) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE CATEGORY. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE CATEGORY.								

PROJECT NO: 5056-00-71	HWY: MCAVOY HILL ROAD	COUNTY: RICHLAND	MISCELLANEOUS QUANTITIES	SHEET	E
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## CONVENTIONAL ABBREVIATIONS

ACCESS POINT/ DRIVEWAY CONNECTION	AP	PROPERTY LINE	PL
ACCESS RIGHTS	AR	RECORDED AS	(100')
ACRES	AC.	REFERENCE LINE	R/L
AND OTHERS	ET.AL.	RELEASE OF RIGHTS	ROR
BARN	B.	REMAINING	REM.
CENTERLINE	C/L	RIGHT-OF-WAY	R/W
CERTIFIED SURVEY MAP	CSM	SECTION	SEC.
CORNER	COR.	SHED	S.
CONVEYANCE OF RIGHTS	CR	STATION	STA.
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	TLE
EASEMENT	EASE.	VOLUME	V.
GARAGE	G.		
HIGHWAY EASEMENT	H.E.		
HOUSE	H.		
HOUSE TRAILER	H.T.		
LAND CONTRACT	LC		
MONUMENT	MON.		
PAGE	P.		
PERMANENT LIMITED EASEMENT	PLE		

## CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE OR DELTA	DELTA
LENGTH OF CURVE	L
TANGENT	TAN

## CONVENTIONAL SYMBOLS

FOUND SURVEY MONUMENT (WITH POINT NUMBER)	1040	PROPOSED R/W LINE	
R/W MONUMENT	(SET)	EXISTING H.E. LINE	
R/W STANDARD	(SET)	PROPERTY LINE	
SIGN	SIGN	LOT & TIE LINES	
SECTION CORNER MONUMENT		SLOPE INTERCEPTS	
SECTION CORNER SYMBOL		CORPORATE LIMITS	
FEE (HATCH VARIES)		NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	
TEMPORARY LIMITED EASEMENT		NO ACCESS (BY ACQUISITION)	
PERMANENT LIMITED EASEMENT		NO ACCESS (BY STATUTORY AUTHORITY)	
R/W BOUNDARY POINT	RWB20	SECTION LINE	
PARCEL NUMBER	8	QUARTER LINE	
UTILITY PARCEL NUMBER	92	SIXTEENTH LINE	
SIGN NUMBER (OFF PREMISE)	21-1	EXISTING CENTERLINE	
BUILDING		PROPOSED REFERENCE LINE	
		PARALLEL OFFSET	
		ENCROACHMENT	
		HIGHWAY EASEMENT	

## CONVENTIONAL UTILITY SYMBOLS

WATER	W	SANITARY SEWER	SAN
GAS	G	STORM SEWER	SS
TELEPHONE	T		
OVERHEAD	OH		
TRANSMISSION LINES			
ELECTRIC	E	POWER POLE	
CABLE TELEVISION	TV	TELEPHONE POLE	
FIBER OPTIC	FO	TELEPHONE PEDESTAL	
		ELECTRIC TOWER	
		NON COMPENSABLE	COMPENSABLE

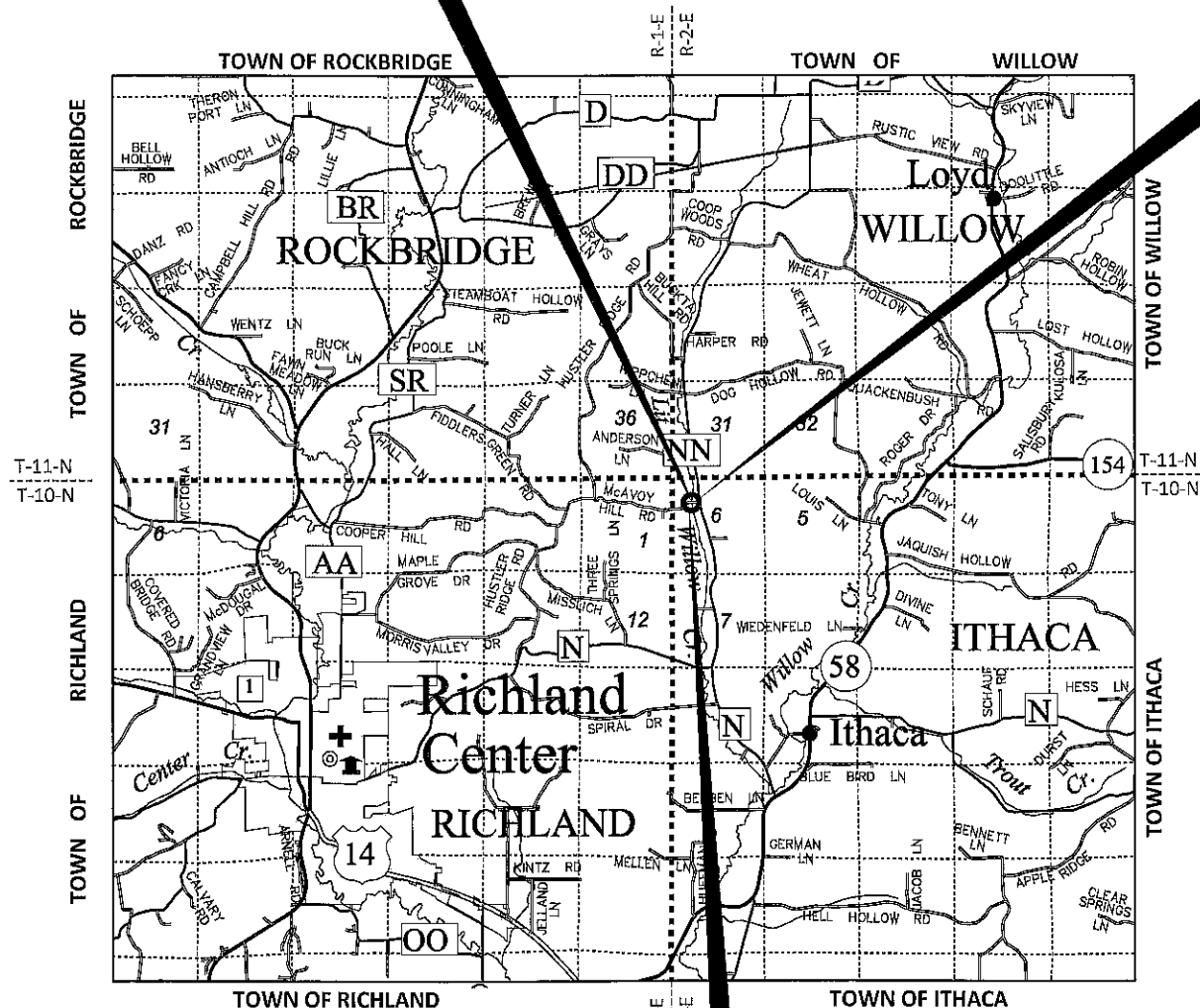
## NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), RICHLAND COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."

## STRUCTURE B-52-0278



## BEGIN RELOCATION ORDER

## STA. 9+90.00

1375.55' SOUTH AND 879.52' EAST OF THE  
N.W. CORNER OF SECTION 6, T.10N., R.2E.,  
TOWN OF ITHACA, RICHLAND COUNTY, WI  
Y= 460147.78  
X= 696803.78

## END RELOCATION ORDER

## STA. 11+60.00

1374.16' SOUTH AND 1049.51' EAST OF THE  
N.W. CORNER OF SECTION 6, T.10N., R.2E.,  
TOWN OF ITHACA, RICHLAND COUNTY, WI  
Y= 460149.17  
X= 696973.77

**JEWELL**  
associates engineers, inc.

Engineers - Architects - Surveyors

560 SUNRISE DRIVE  
SPRING GREEN, WI 53588  
PHONE : 608.588.7484  
www.jewellassoc.com

I HEREBY CERTIFY THAT THIS PLAT WAS MADE FOR  
TOWN OF ITHACA, WISCONSIN AND IS CORRECT TO  
THE BEST OF MY KNOWLEDGE AND BELIEF.



APPROVED FOR TOWN OF ITHACA

DATE 3-2-2020 *Wesley L. Kraemer*  
(NAME/TITLE)

*Chris M. M.*

E

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	PLE ACRES REQ.
1	DALE A. SERVAIS	PLE	0.019
201	RICHLAND ELECTRIC COOPERATIVE	RELEASE OF RIGHTS	
202	FRONTIER COMMUNICATIONS OF WISCONSIN, LLC	RELEASE OF RIGHTS	

NOTE: AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM THE TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO RICHLAND COUNTY.

EASEMENT TABLE

OWNER	RECORDING INFORMATION	LOCATED IN R/W PARCEL #	REMARKS
RICHLAND COOPERATIVE ELECTRIC ASSOCIATION (RICHLAND ELECTRIC COOPERATIVE)	DOC. #87153	1	RIGHT-OF-WAY EASEMENT (BLANKET)
GENERAL TELEPHONE COMPANY OF WISCONSIN (FRONTIER COMMUNICATIONS OF WISCONSIN, LLC)	DOC. #169680, VOL. 52, PG. 472	1	EASEMENT (16' WIDE)



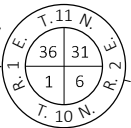
4

4

COORDINATE TABLE - NEW R/W POINTS				
PT.#	STATION	OFFSET	Y	X
100	9+90.00	33.00' LT.	460180.78	696803.51
101	11+60.00	33.00' LT.	460182.17	696973.50
102	11+60.00	33.00' RT.	460116.17	696974.04
103	11+60.00	45.00' RT.	460104.17	696974.14
104	10+95.00	45.00' RT.	460103.64	696909.15
105	10+90.00	45.00' RT.	460103.60	696904.15
106	10+90.00	33.00' RT.	460115.60	696904.05
107	9+90.00	33.00' RT.	460114.78	696804.05

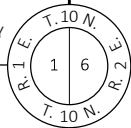
RIGHT OF WAY LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
100 TO 101	N89°31'50"E	170.00'
101 TO 102	S00°28'10"E	66.00'
102 TO 103	S00°28'10"E	12.00'
103 TO 104	S89°31'50"W	65.00'
104 TO 105	S89°31'50"W	5.00'
103 TO 105	S89°31'50"W	70.00'
105 TO 106	N00°28'10"W	12.00'
106 TO 107	S89°31'50"W	100.00'
107 TO 100	N00°28'10"W	66.00'

NW CORNER SEC. 6  
FOUND RICHLAND COUNTY  
CAST IRON MONUMENT  
Y = 461523.33  
X = 695924.27



N00°15'07"E, 2691.25' W 1/2 COR. TO N.W. COR. SEC. 6

W 1/2 CORNER SEC. 6  
FOUND RICHLAND COUNTY  
CAST IRON MONUMENT  
Y = 458832.11  
X = 695912.43



BEGIN RELOCATION ORDER

STA. 9+90.00  
1375.55' SOUTH AND 879.52' EAST OF THE  
N.W. CORNER OF SECTION 6, T.10N., R.2E.,  
TOWN OF ITHACA, RICHLAND COUNTY, WI  
Y= 460147.78  
X= 696803.78

FR. SW 1/4-NW 1/4  
SEC. 6, T10N, R2E

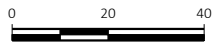
NOTE: EXISTING C/L OF MCAVOY HILL ROAD WAS  
BASED ON CENTERLINE OF EXISTING PAVEMENT.

BASIS OF EXISTING RIGHT-OF-WAY FOR MCAVOY  
HILL ROAD WAS BASED ON CENTERLINE OF  
EXISTING PAVEMENT AND WIS. STATUTE 82.31(2)

DATE: FEBRUARY 26, 2020

GRID FACTOR

SCALE, FEET



HWY: MCAVOY HILL ROAD

COUNTY: RICHLAND

R/W PROJECT NUMBER: 5056-00-01

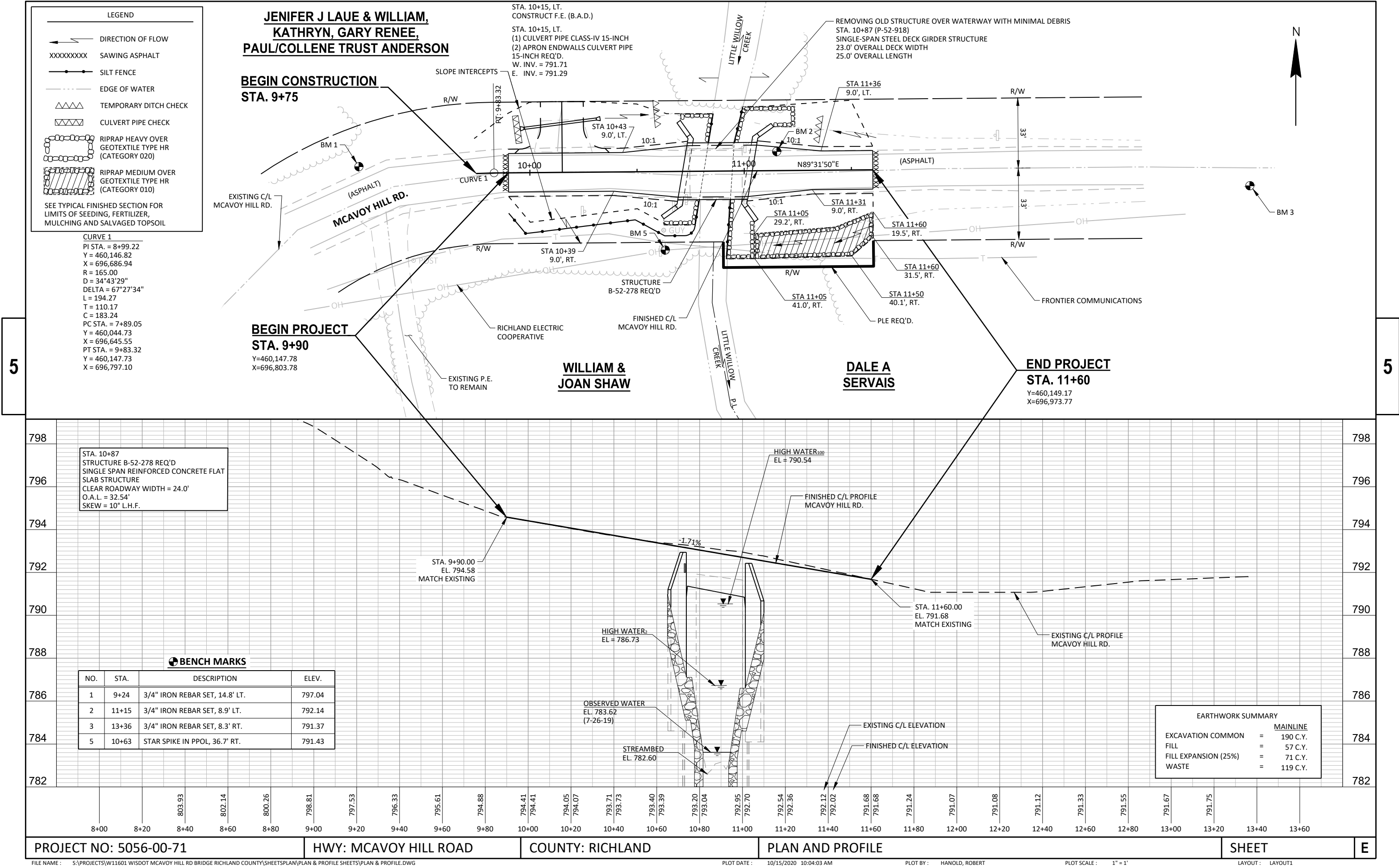
CONSTRUCTION PROJECT NUMBER: 5056-00-71

PLAT SHEET 4.02

PS&E SHEET

E



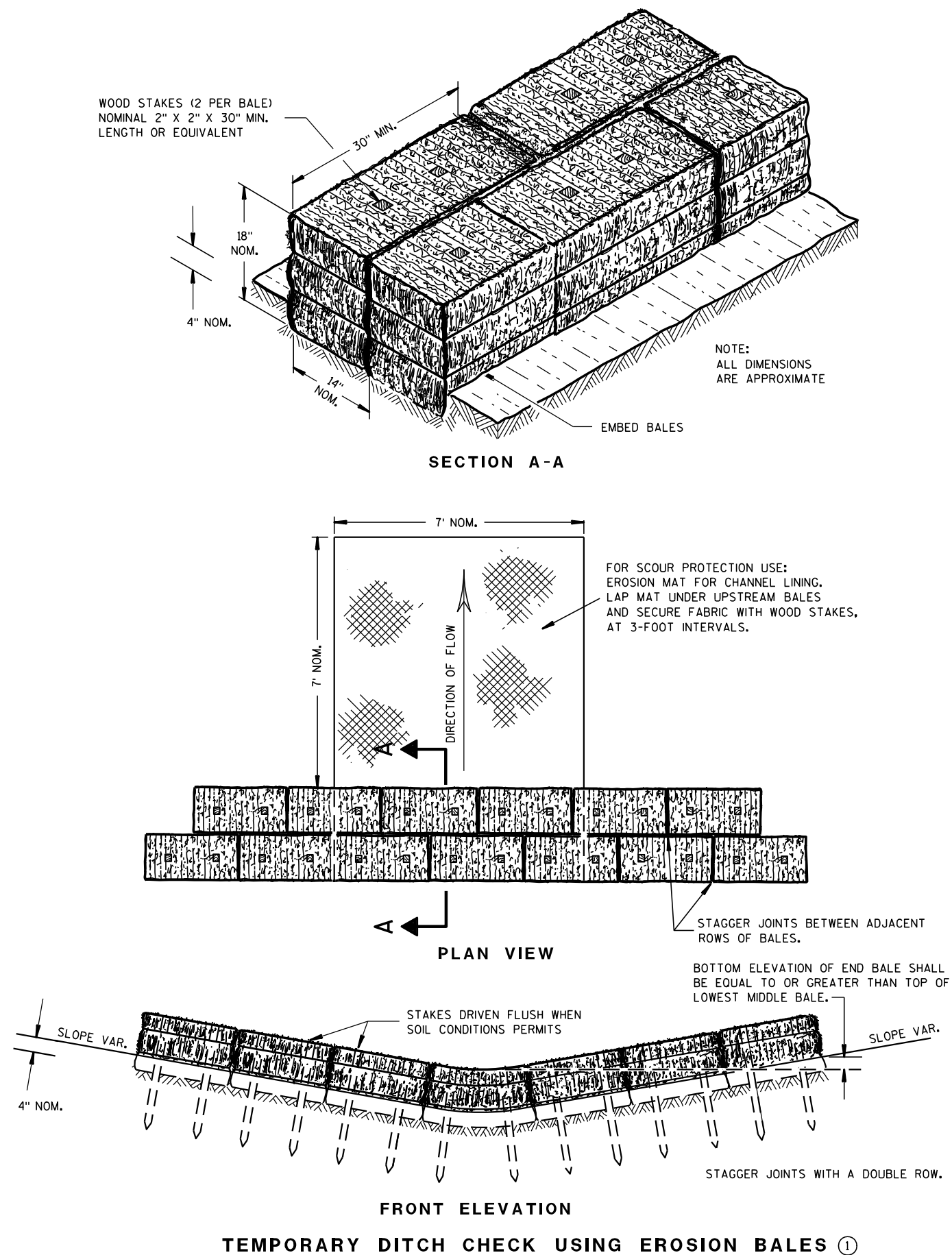


5

5

Standard Detail Drawing List

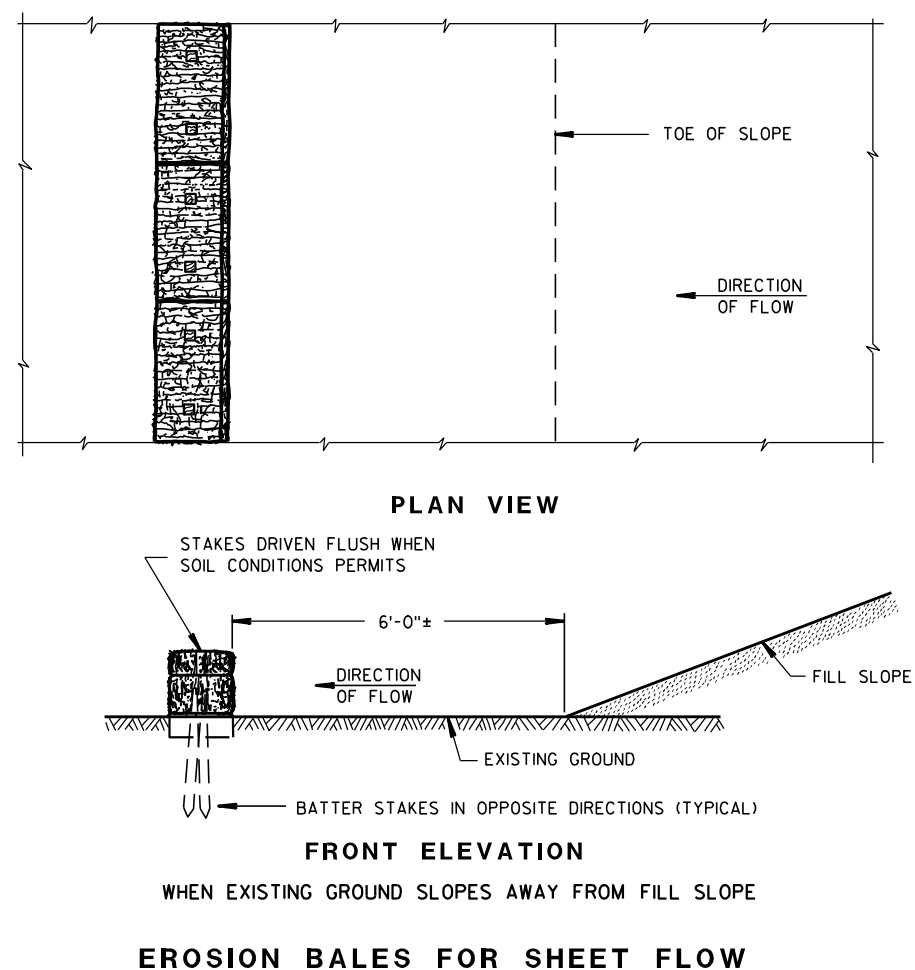
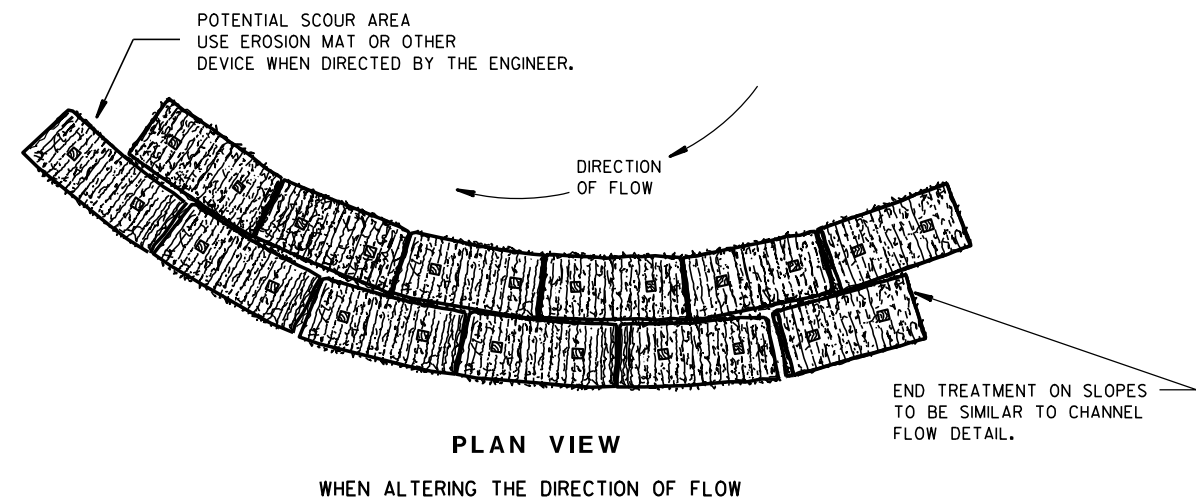
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

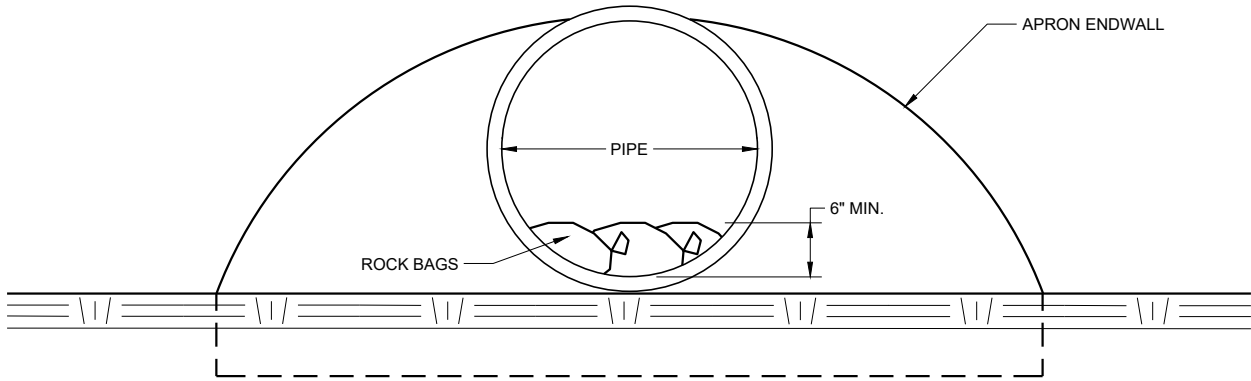
FHWA



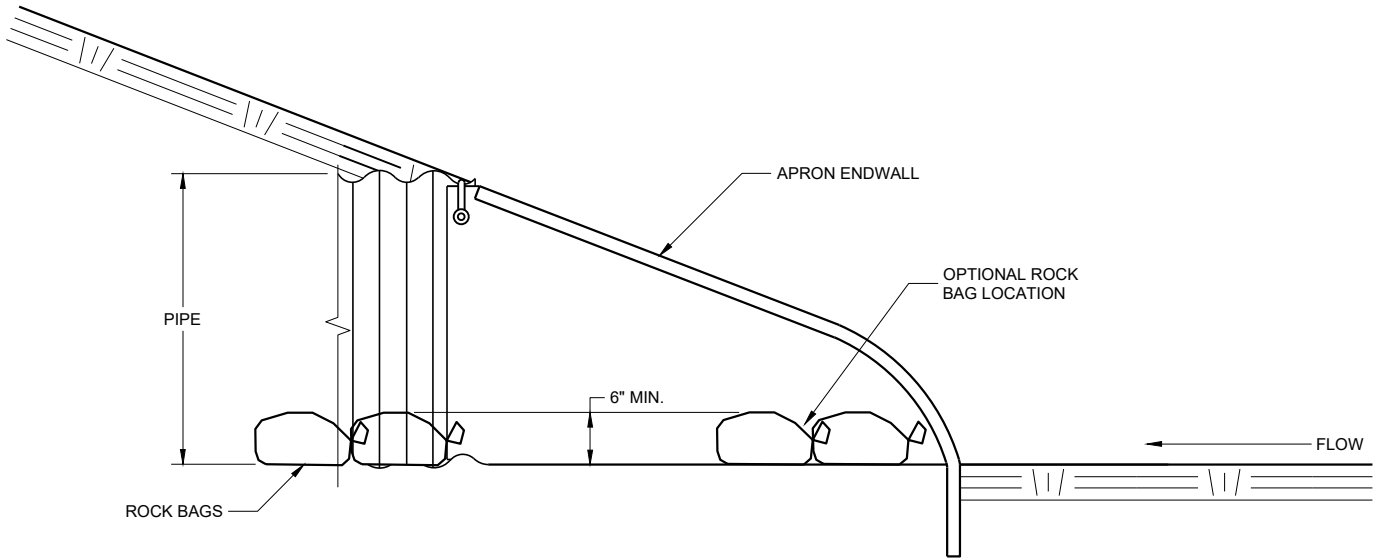
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<b>SILT FENCE</b>	
<b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b>	
<b>APPROVED</b> 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER



END VIEW



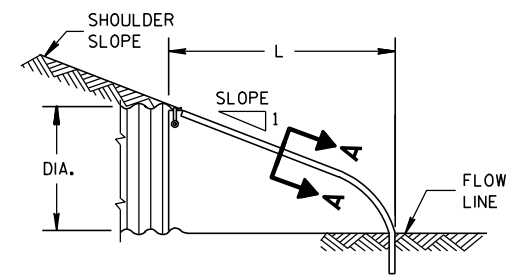
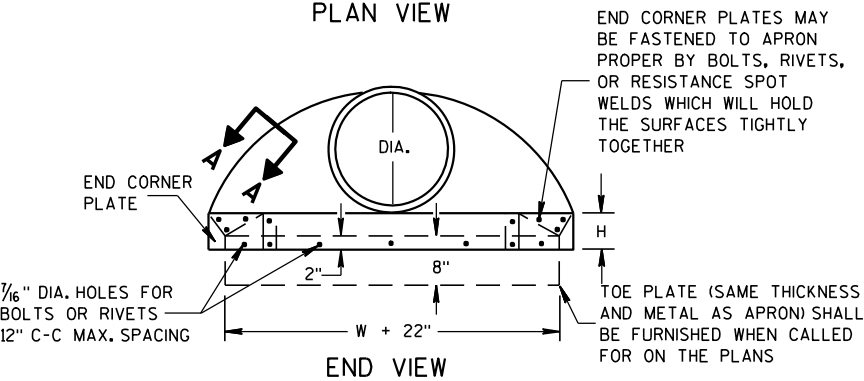
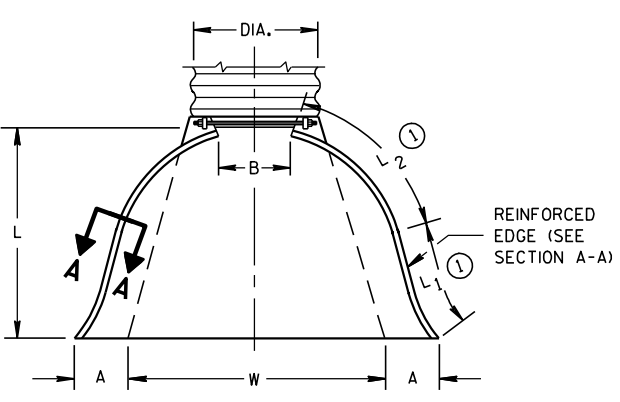
SIDE VIEW

**CULVERT PIPE CHECK**  
(INSTALL ON INLET END ONLY)

<b>CULVERT PIPE CHECK</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Daniel Schave EROSION CONTROL ENGINEER

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

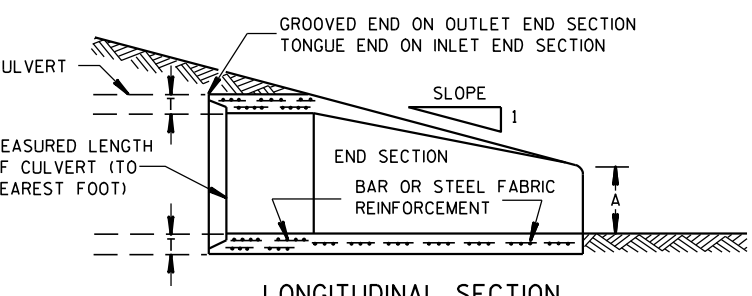
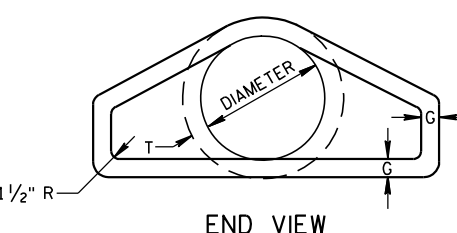
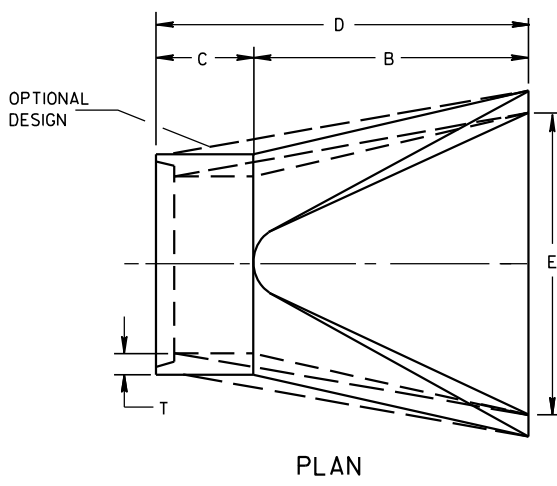
\* EXCEPT CENTER PANEL  
SEE GENERAL NOTES



SIDE ELEVATION  
METAL ENDWALLS

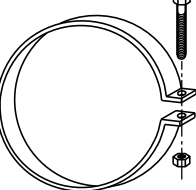
REINFORCED CONCRETE APRON ENDWALLS											
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE			
	T	A	B	C	D	E	G				
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1			
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1			
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1			
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1			
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1			
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1			
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1			
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1			
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1			
48	5	24	72	26	98	84	5	3 to 1			
54	5 1/2	27	65	33 1/4	98 1/4	90	5 1/2	2 2/5 to 1			
60	6	30-35	60	39	99	96	5	2 to 1			
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1			
72	7	24-36	78	21	99	108	6	2 to 1			
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1			
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1			
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1			

\* MINIMUM  
\*\* MAXIMUM

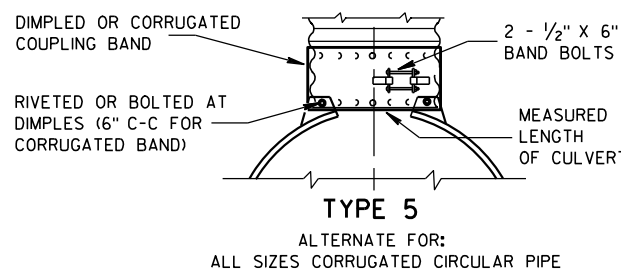
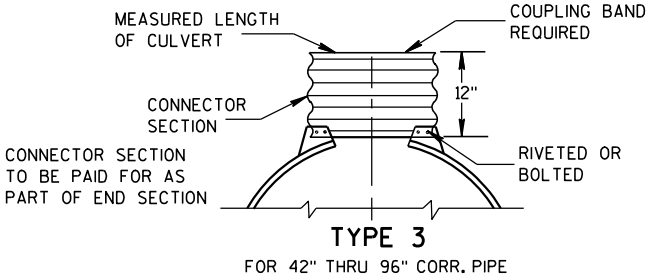
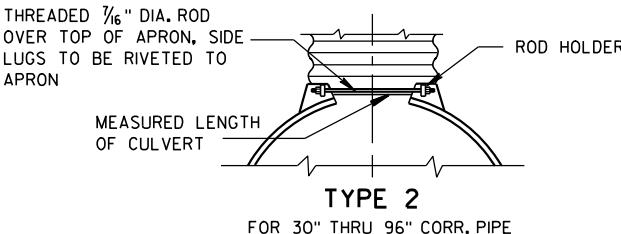
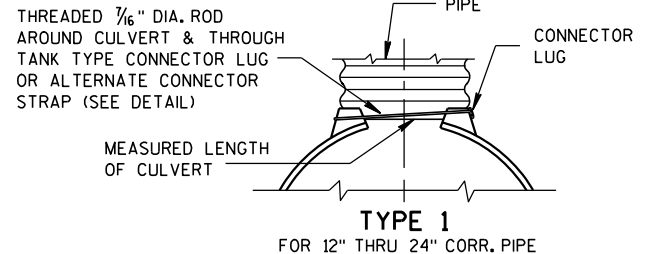


LONGITUDINAL SECTION  
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP



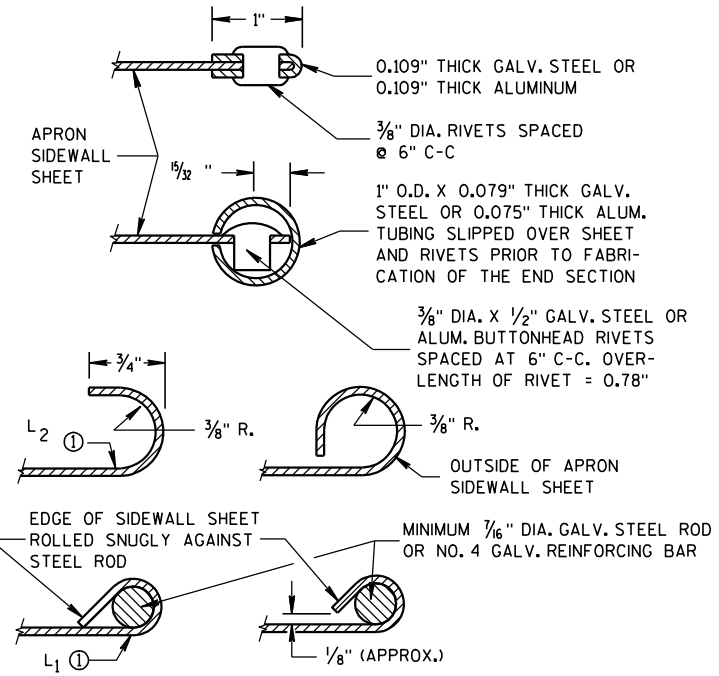
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

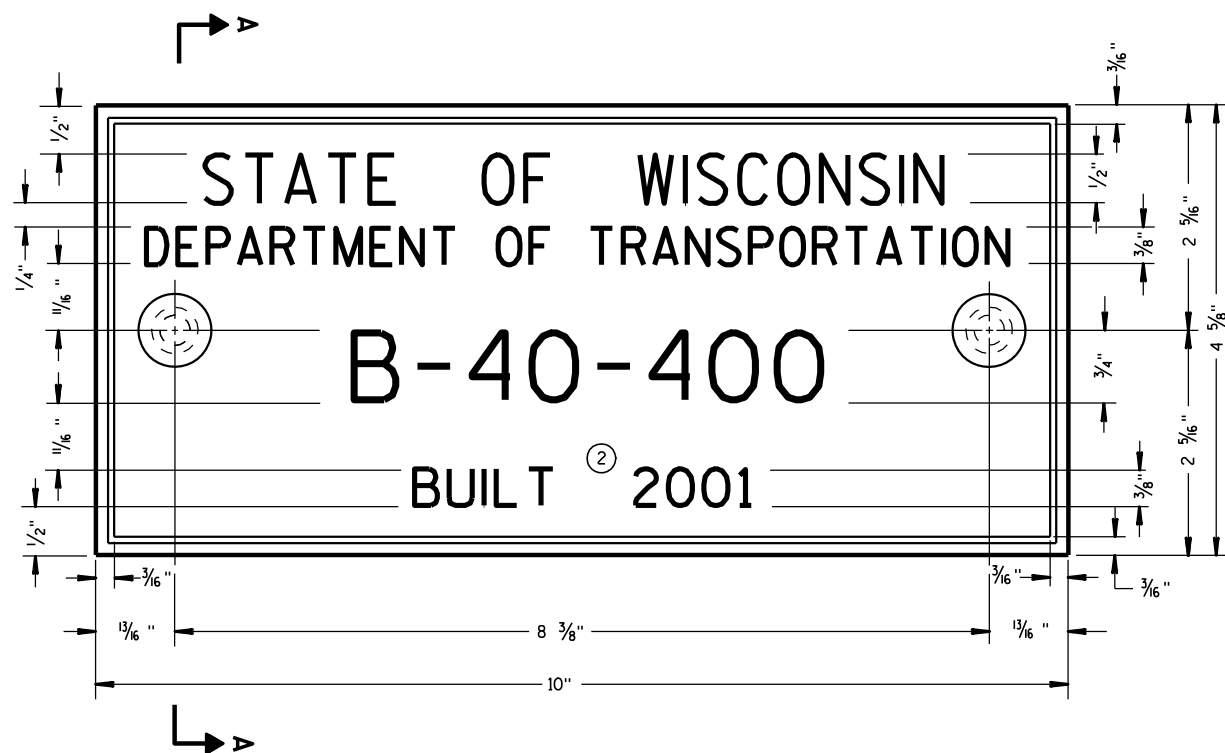
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

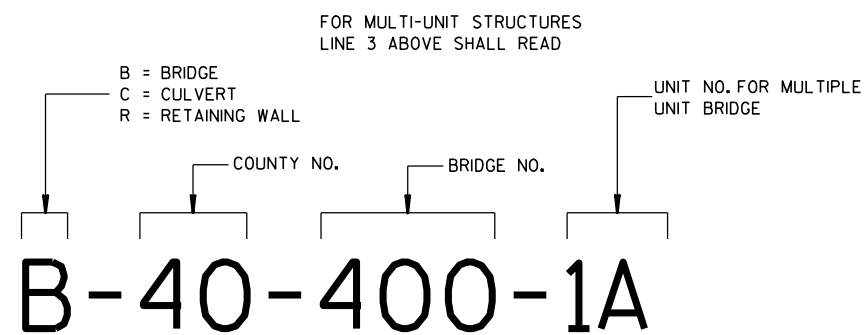
### APRON ENDWALLS FOR CULVERT PIPE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
11/30/94  
DATE  
/S/ Rory L. Rhinesmith  
CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



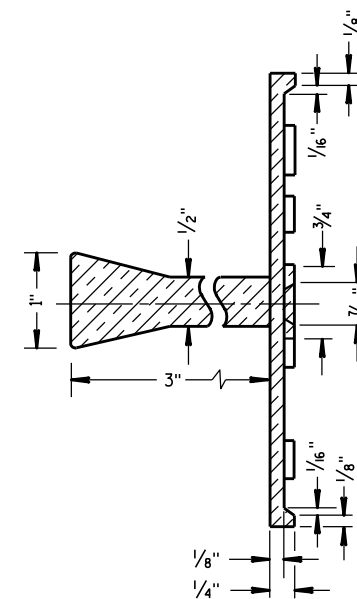
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

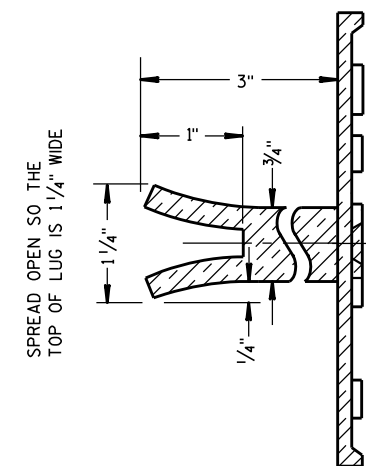
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

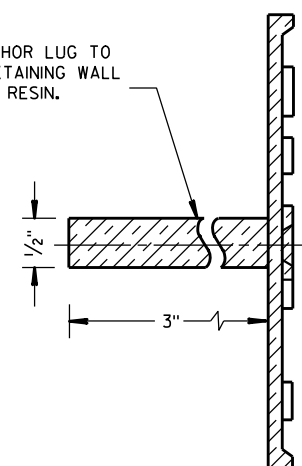


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

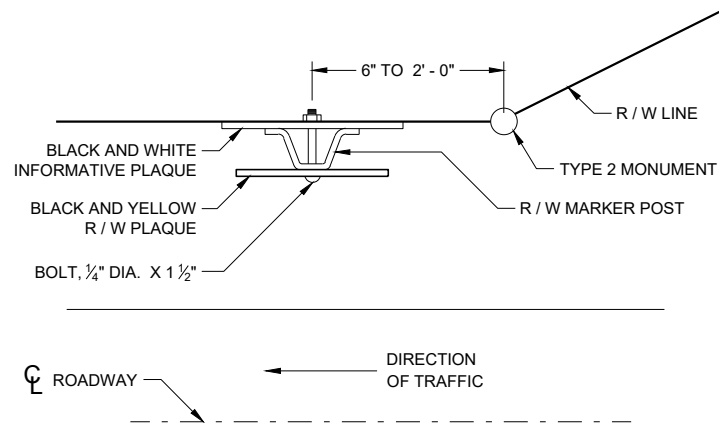
APPROVED

3/26/10  
DATE

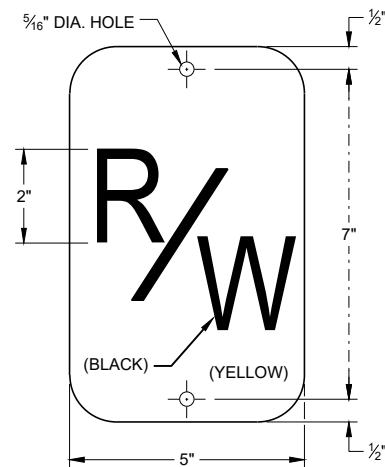
FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



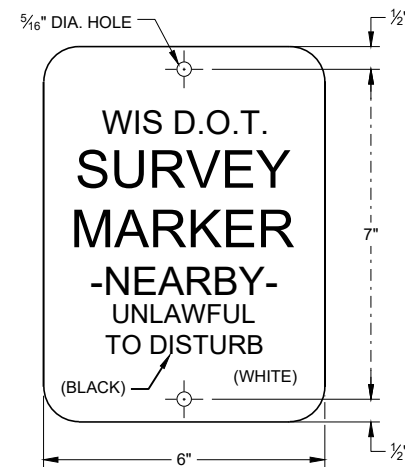


**PLAN VIEW  
STEEL MARKER POST**



**R / W PLAQUE**

THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



**INFORMATIVE PLAQUE**

## GENERAL NOTES

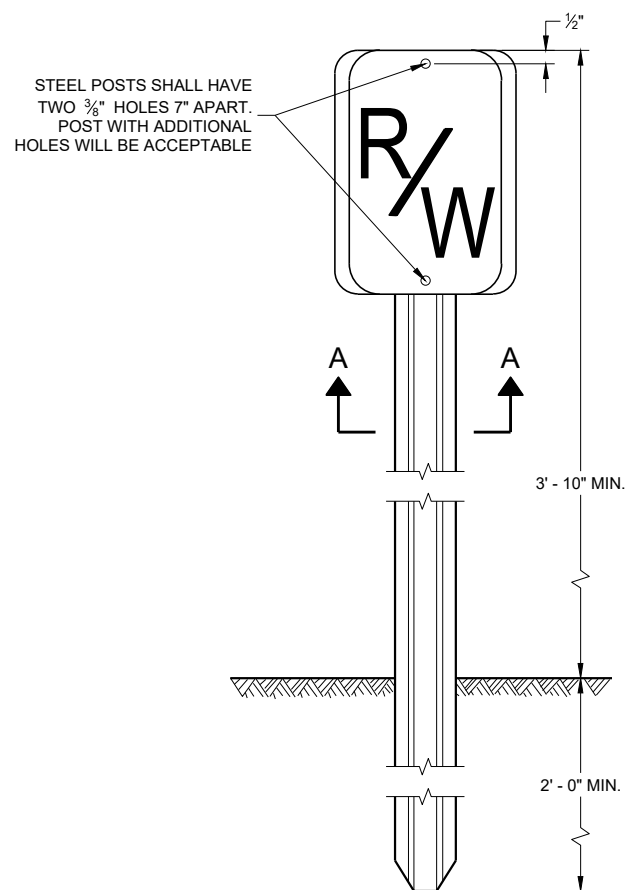
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT -OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

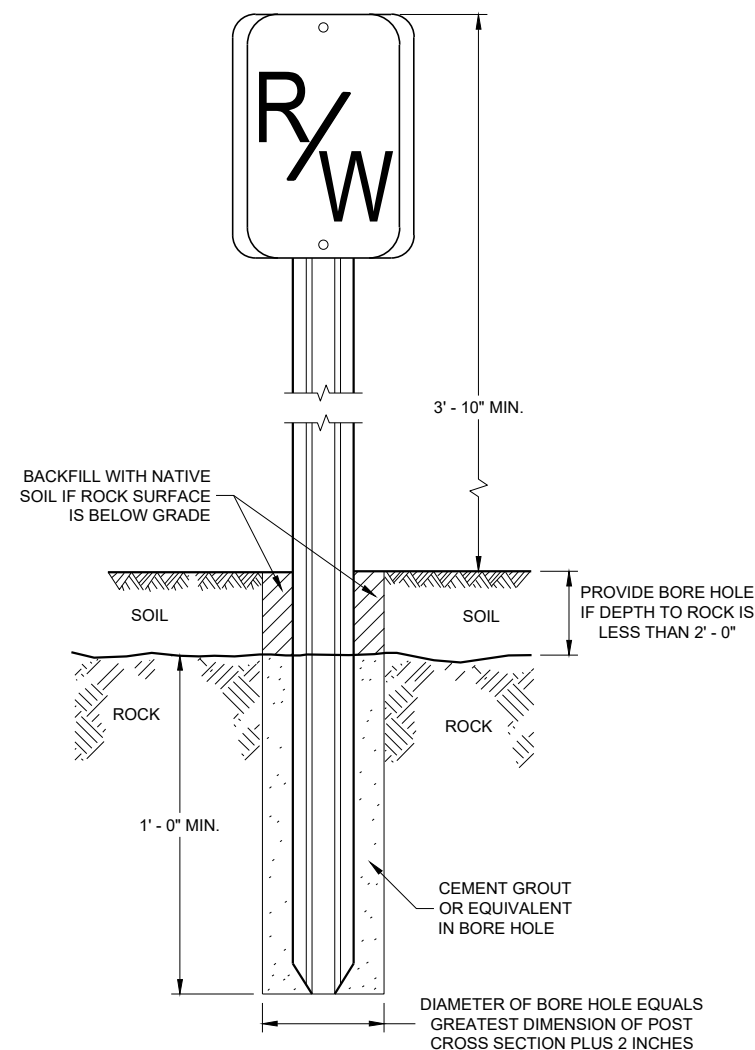
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. "R/W" AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

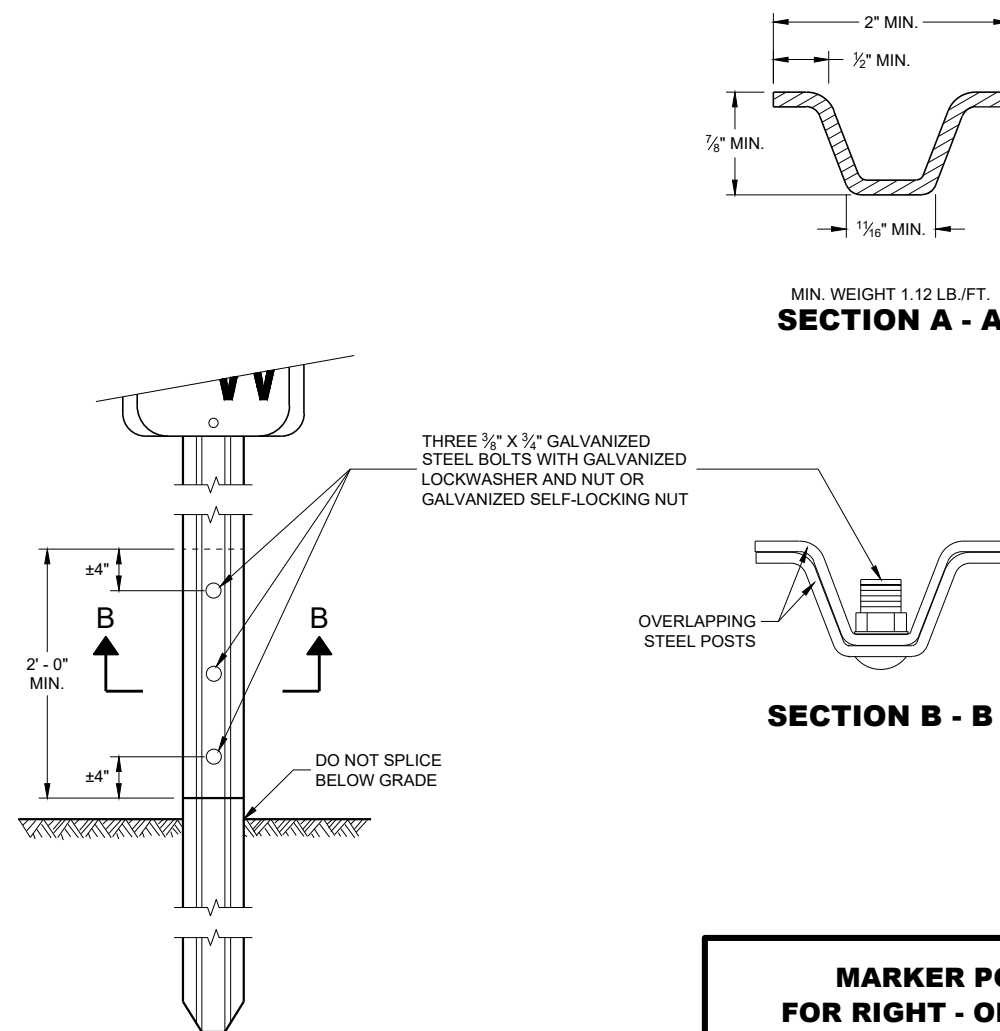
- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' - 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



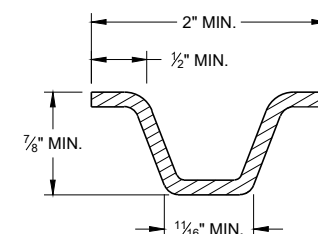
**FRONT VIEW  
STEEL MARKER POST**



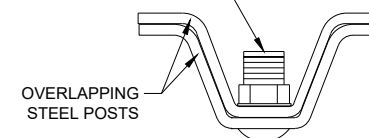
**FRONT VIEW  
ROCK INSTALLATION ①**



**FRONT VIEW  
SPLICE DETAIL**



MIN. WEIGHT 1.12 LB./FT.  
**SECTION A - A**



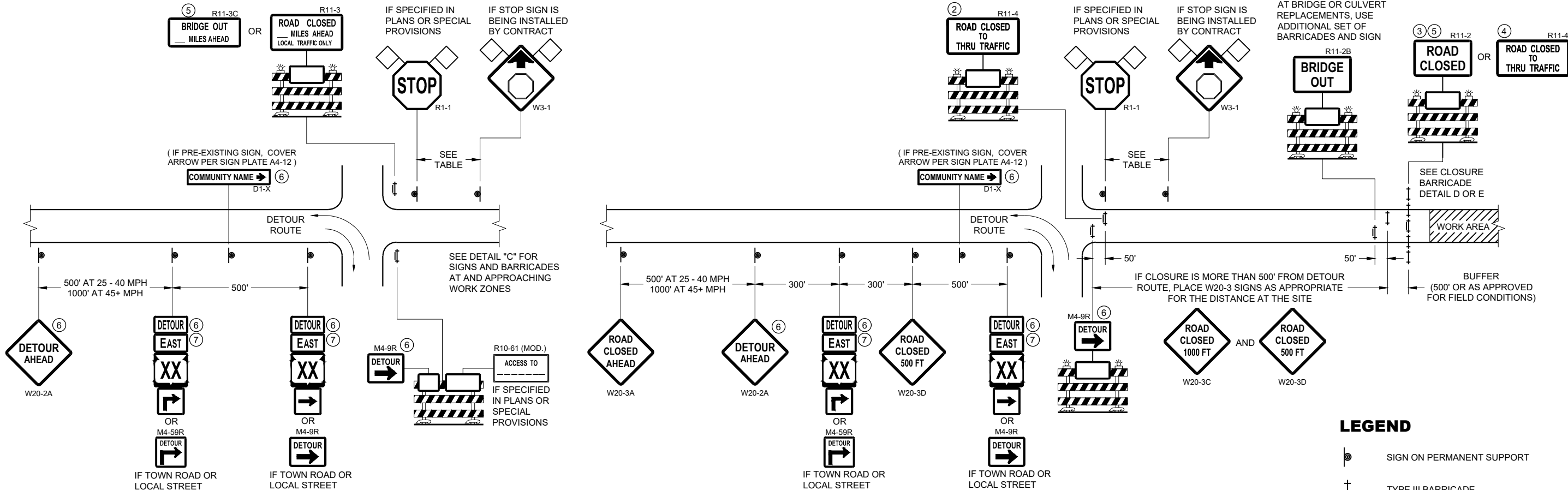
**SECTION B - B**

## MARKER POST FOR RIGHT - OF - WAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
2/18/2016  
DATE  
/S/ Ray Kumapayi  
CHIEF SURVEYING AND MAPPING  
ENGINEER

FHWA

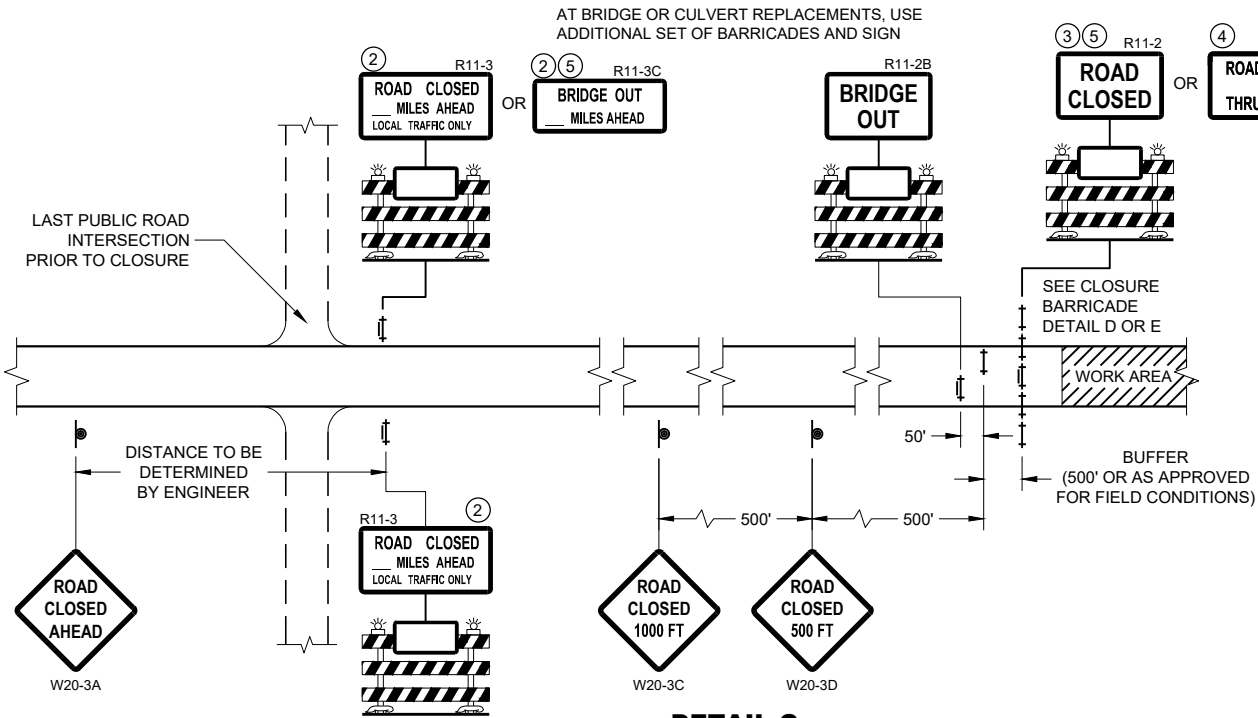


**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE LESS THAN 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

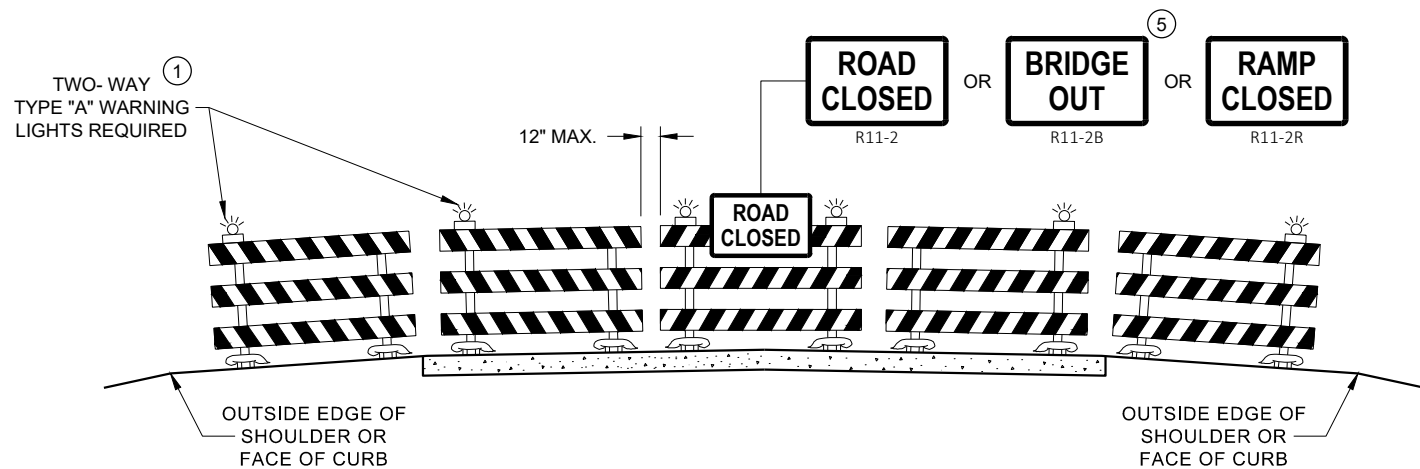
**LEGEND**

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)
- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY X M1 - 5A
- M05 - 1 OR M06 - 1

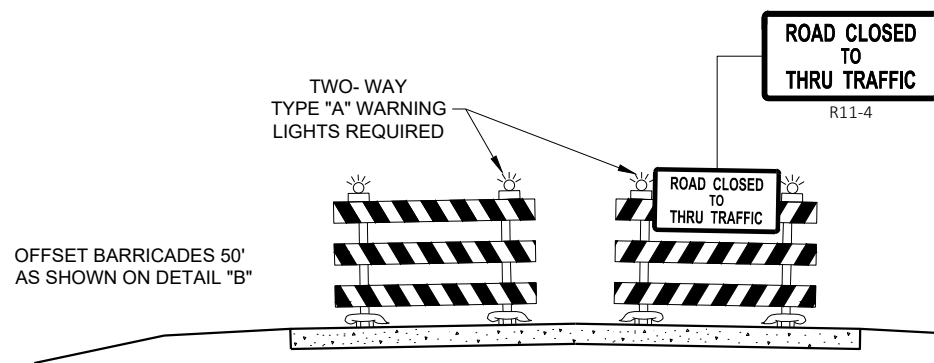
**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER  
FHWA



**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
**APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

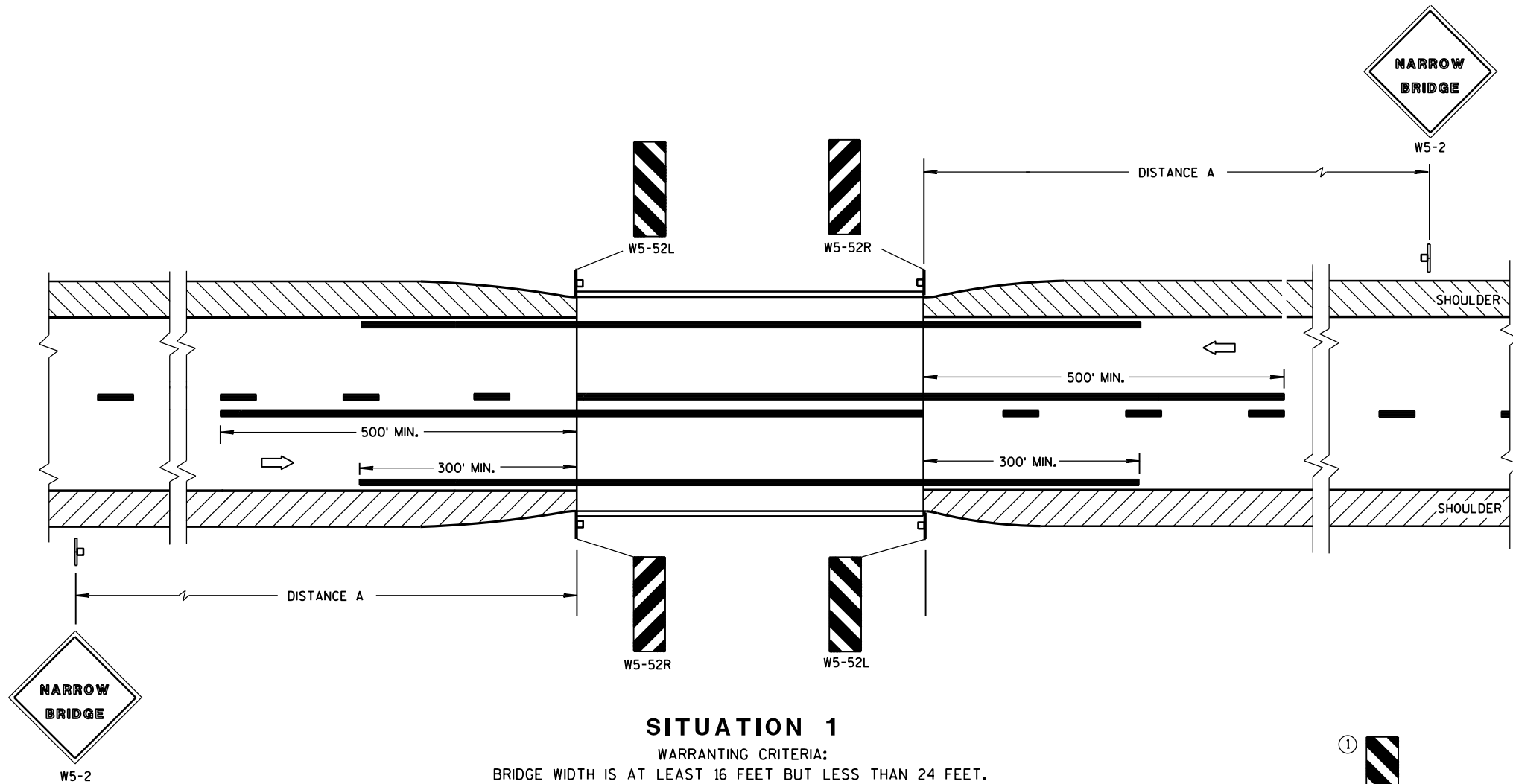
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
February 2020 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER  
FHWA



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

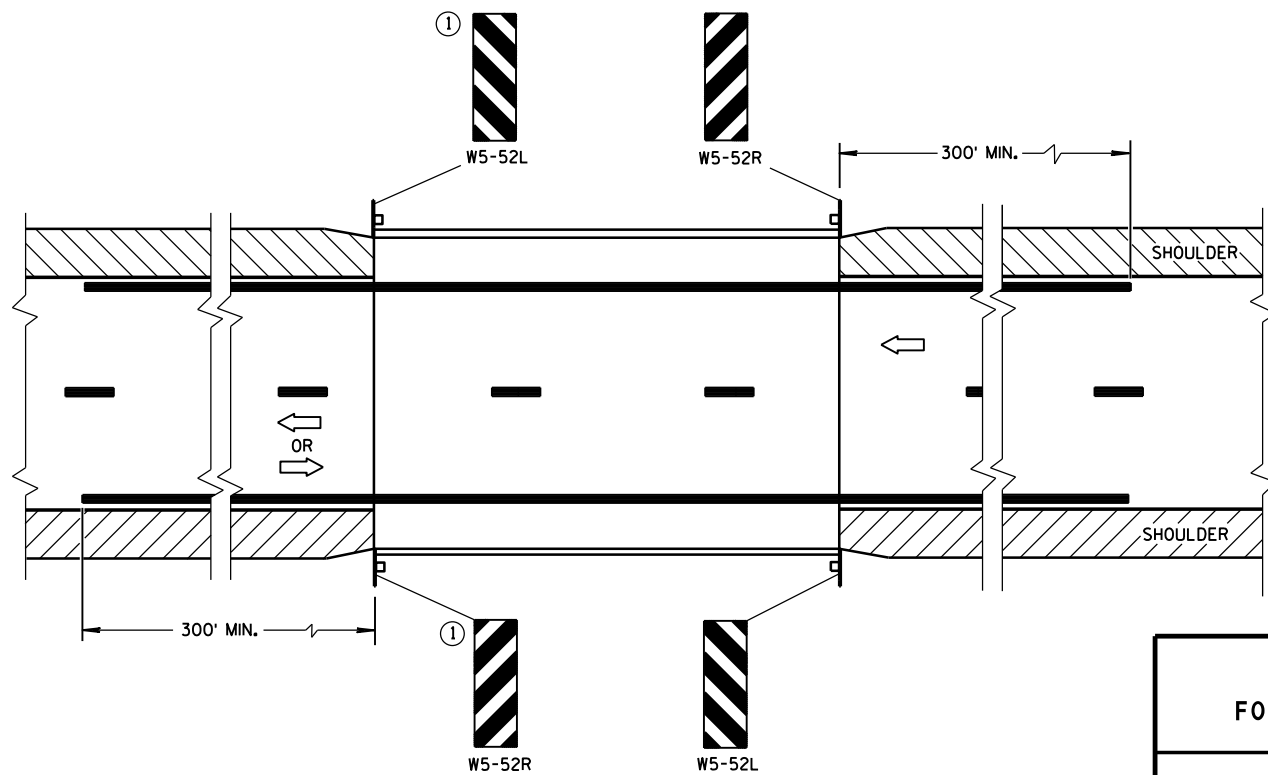
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

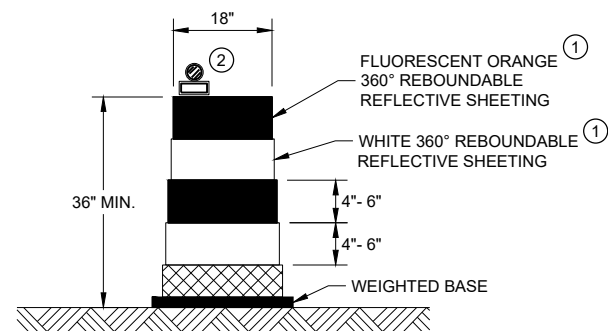
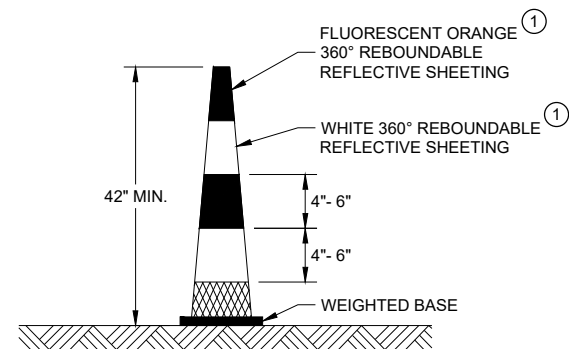
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

#### APPROVED

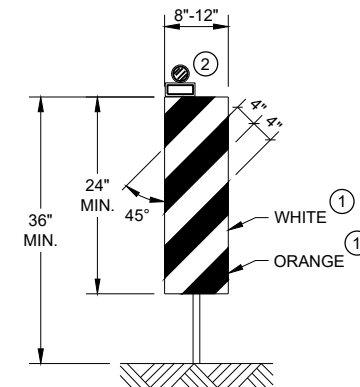
June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

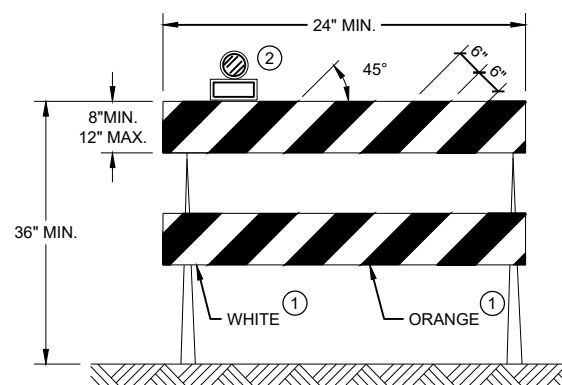
FHWA

**DRUM****42" CONE**

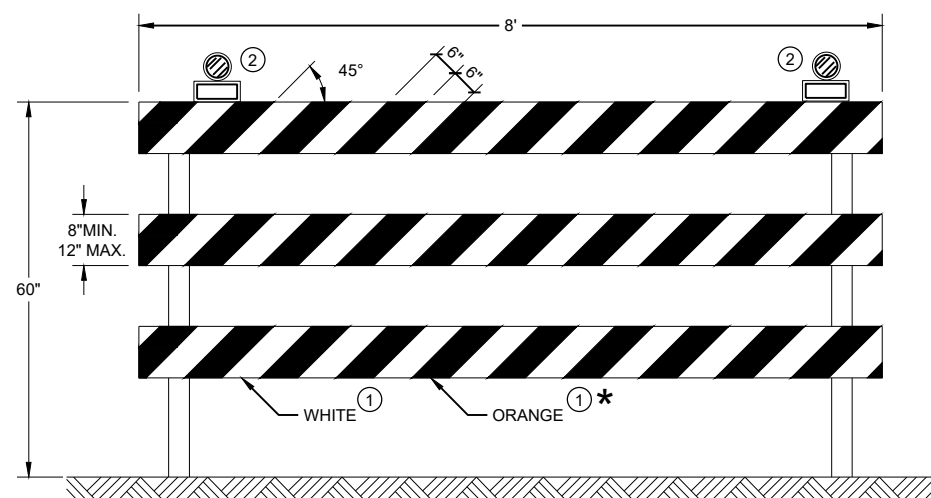
DO NOT USE IN TAPERS  
 $\frac{1}{2}$  SPACING OF DRUMS

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO  
 THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
 MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
 TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
 TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

**GENERAL NOTES**

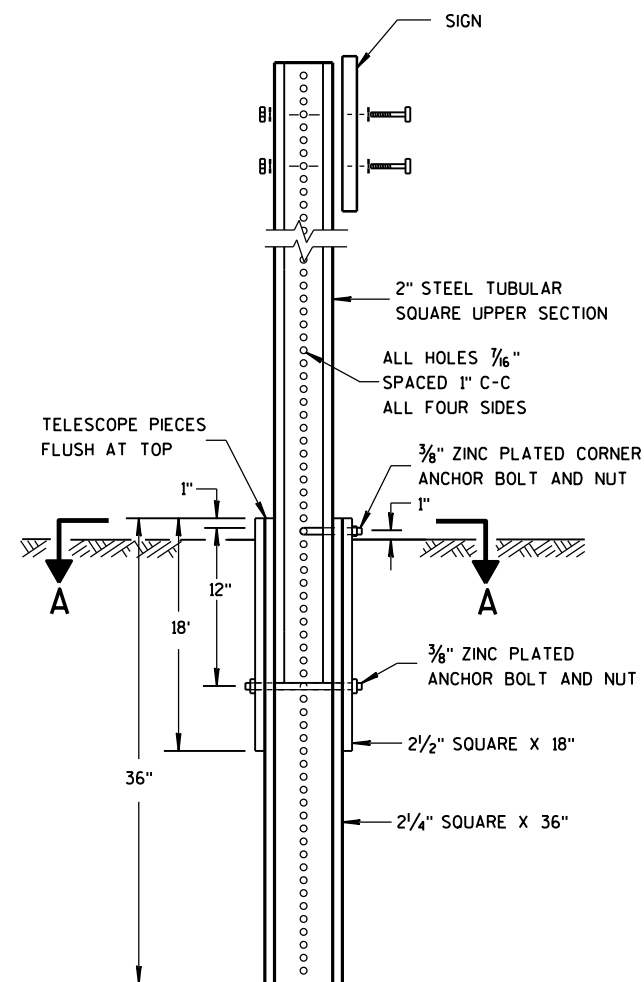
- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES  
 DRUMS, CONES, BARRICADES  
 AND VERTICAL PANELS**

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

APPROVED  
 June 2017 /S/ Andrew Heidtke  
 DATE WORK ZONE ENGINEER

FHWA

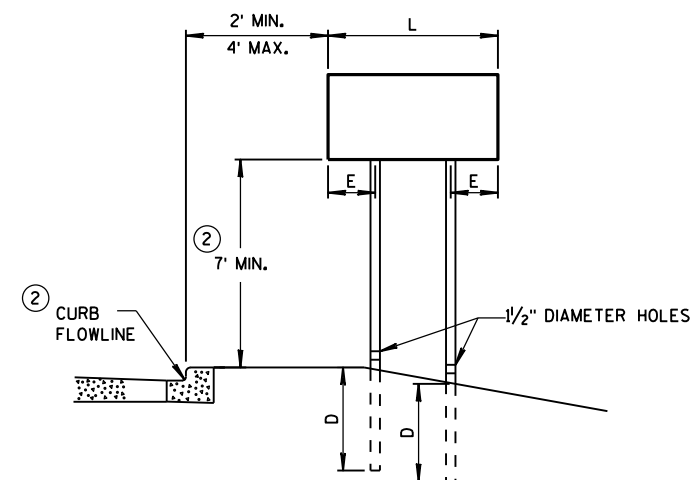
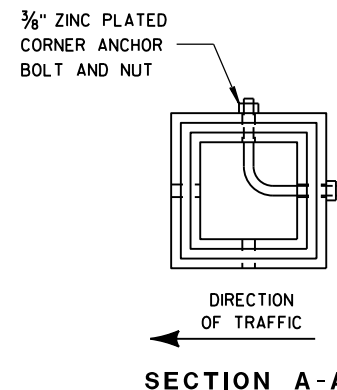


DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

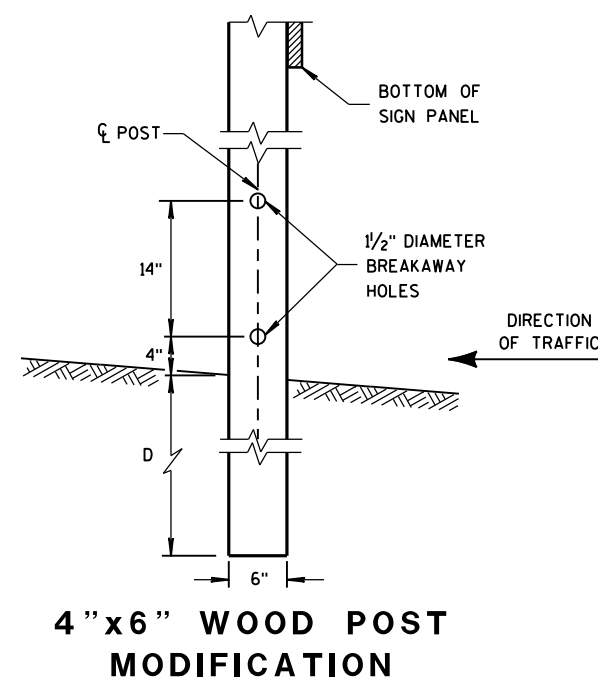
SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



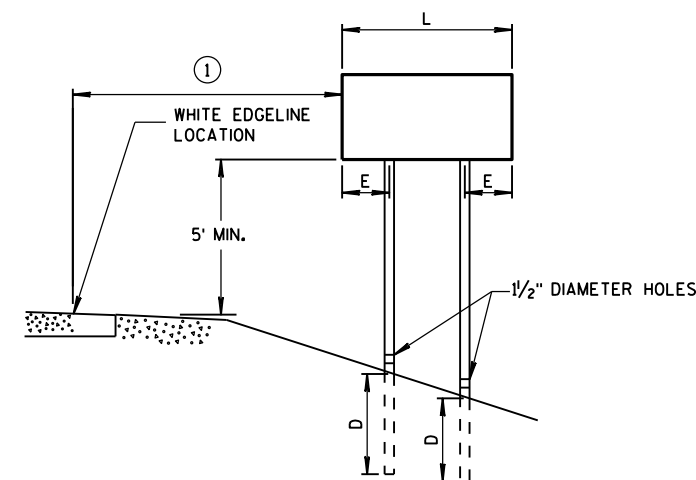
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

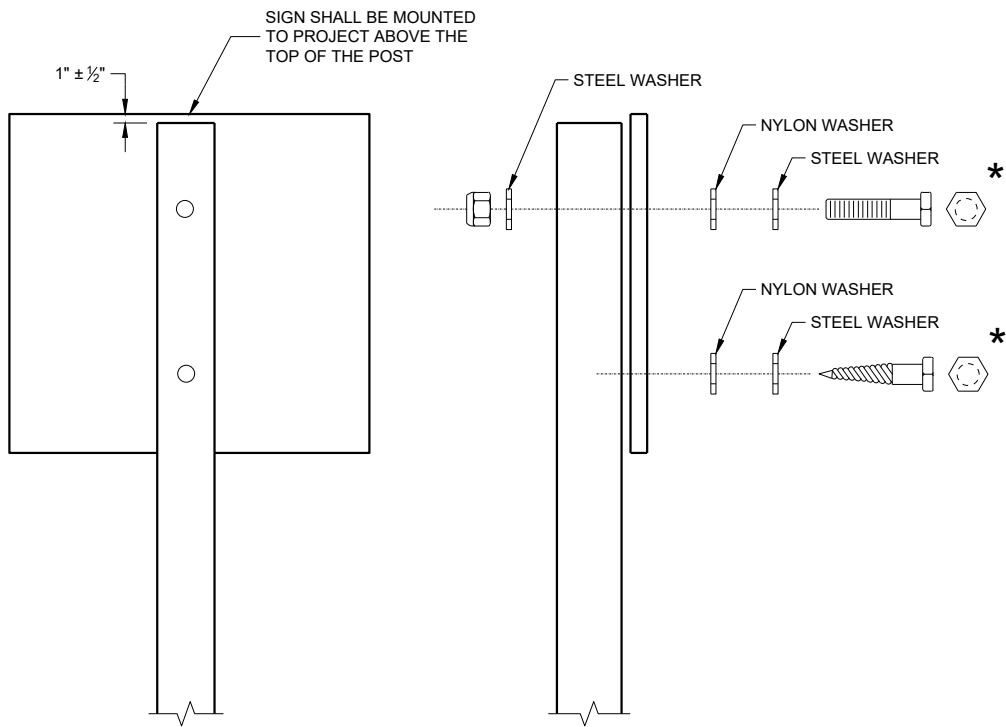
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")  
LAG SCREWS - 3/8" x 3"  
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")  
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS  
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM  
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,  
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -  
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL  
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS  
TO POSTS

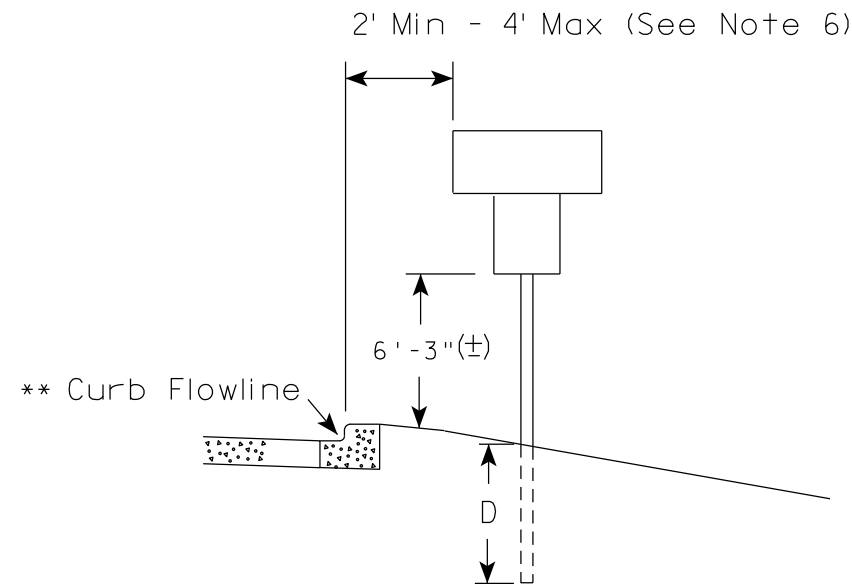
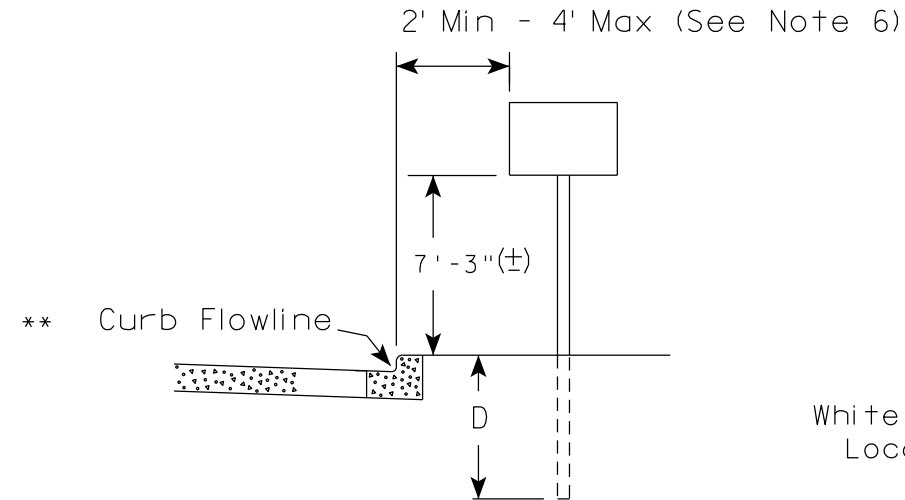
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2017 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA

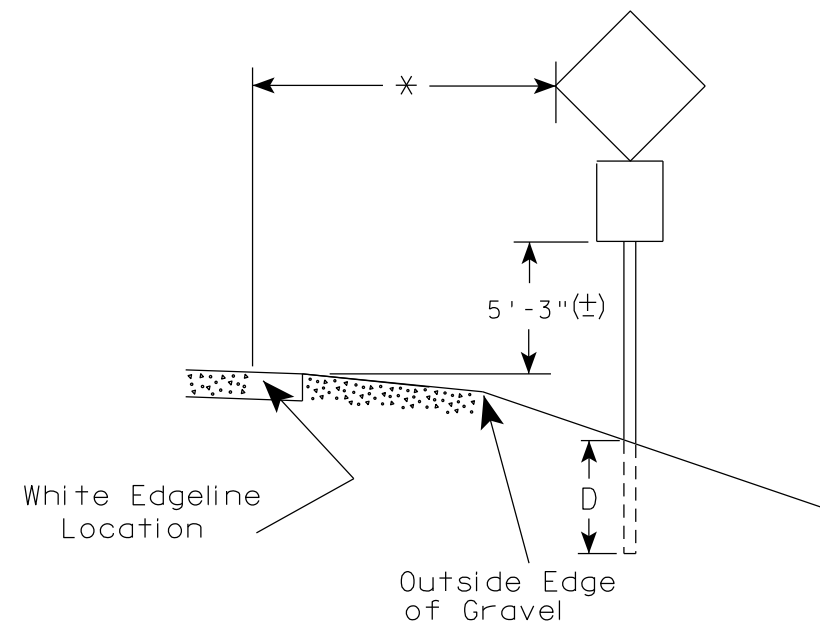
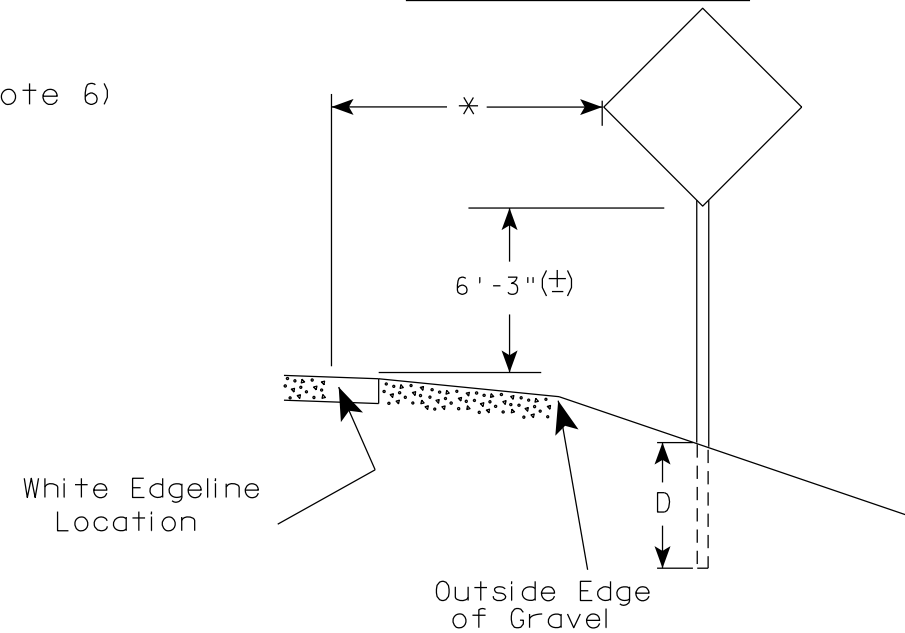


## URBAN AREA



\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

## RURAL AREA (See Note 2)



\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

### POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

### GENERAL NOTES

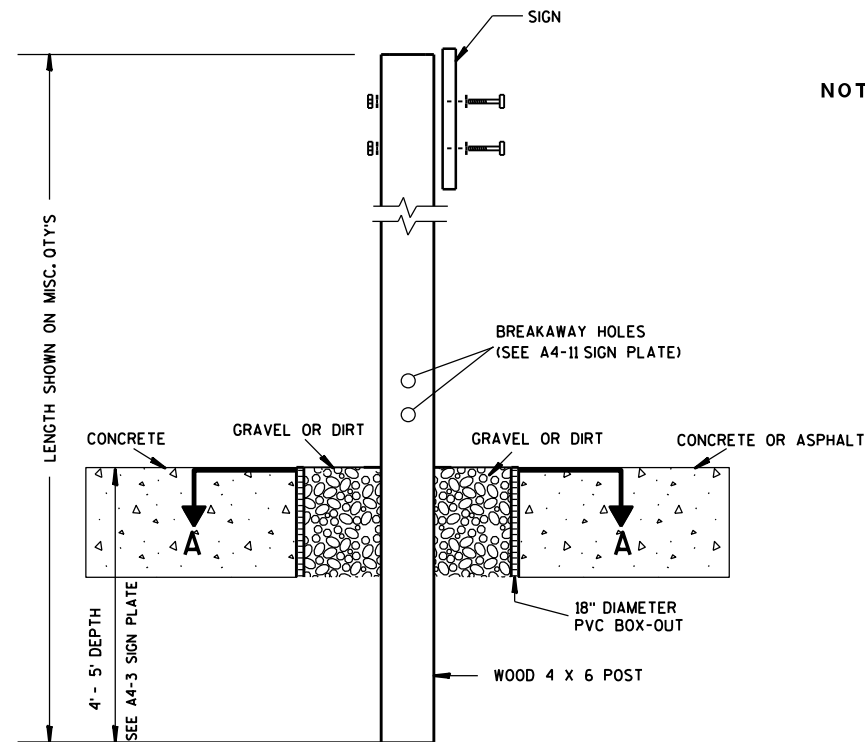
- Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
- If signs are mounted on or behind barrier wall, see A4-10 sign plate.  
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
- For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
- Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- The (±) tolerance for mounting height is 3 inches.
- Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

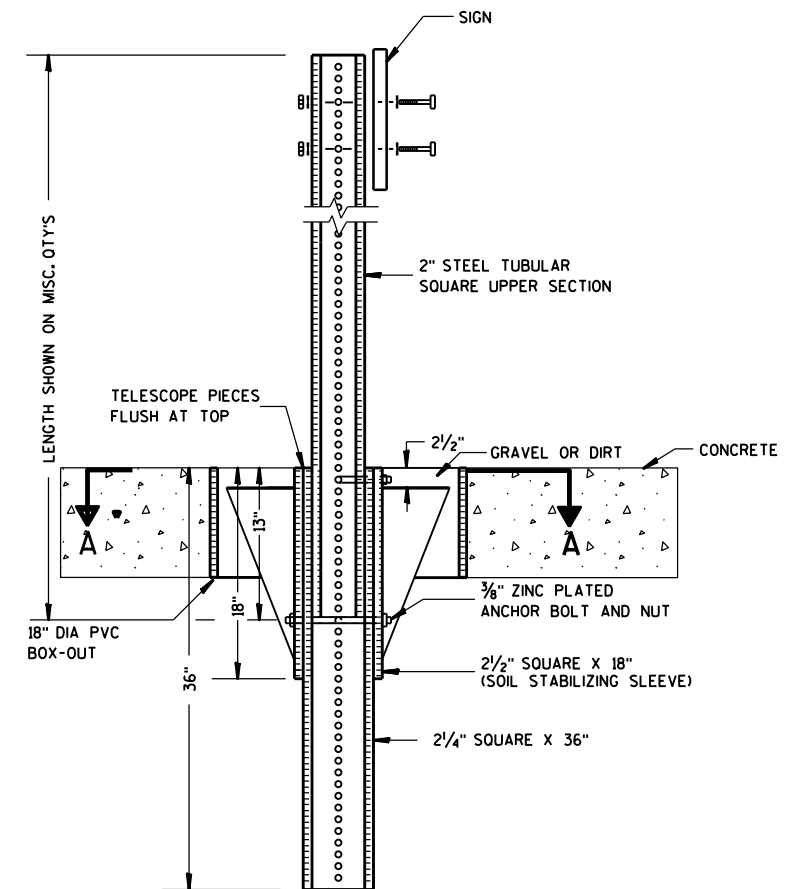
DATE 5/13/2020 PLATE NO. A4-3.22



### ELEVATION VIEW

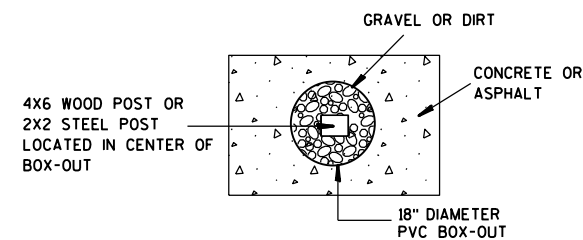
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



### ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



### PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST  
BOX-OUTS  
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

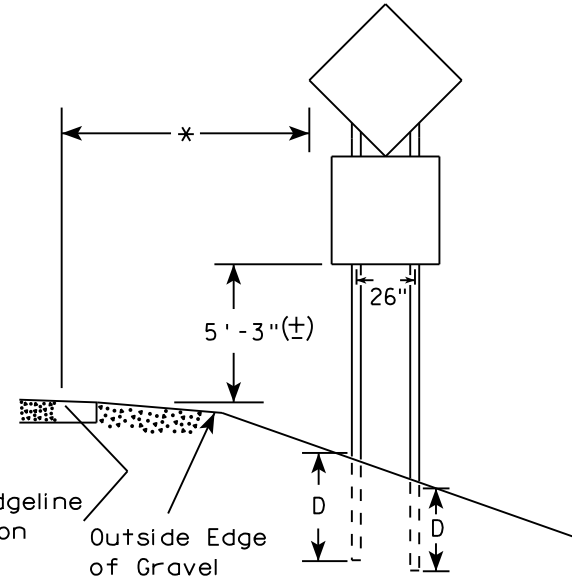
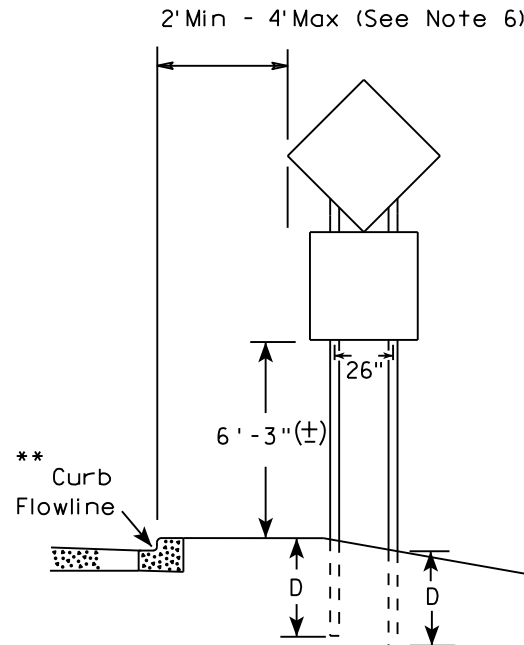
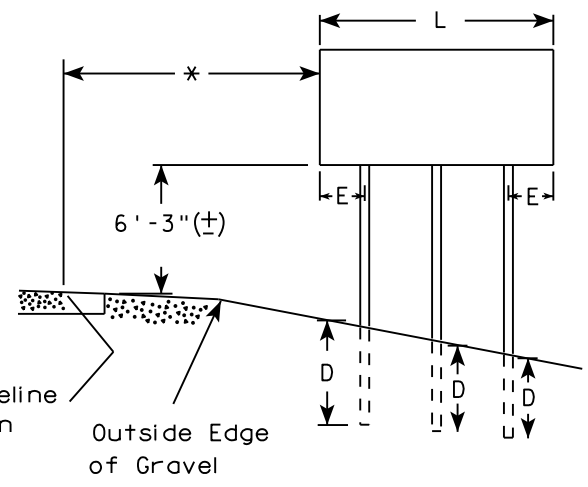
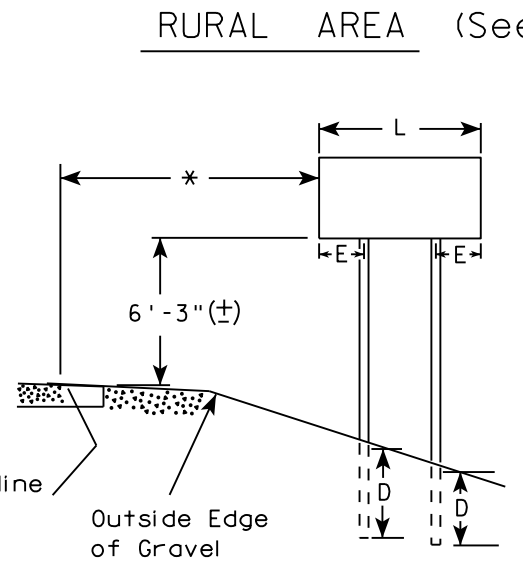
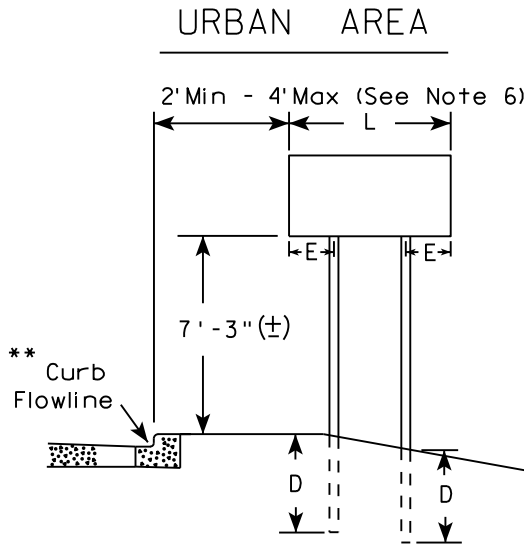
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



48" DIAMOND WARNING SIGN

48" DIAMOND WARNING SIGN

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

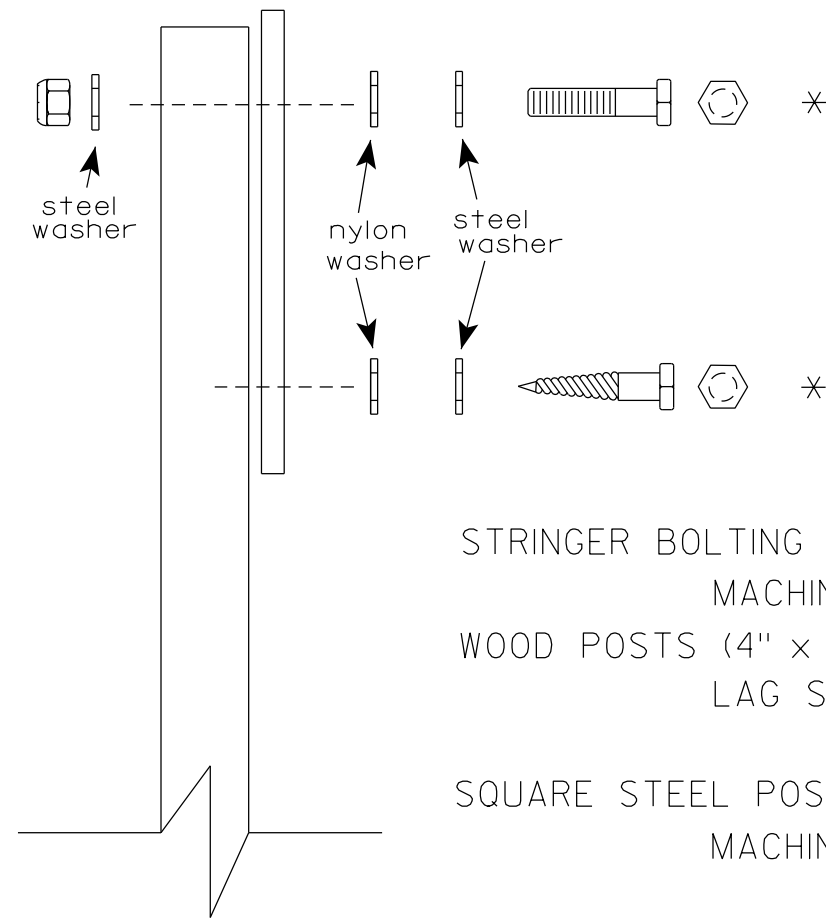
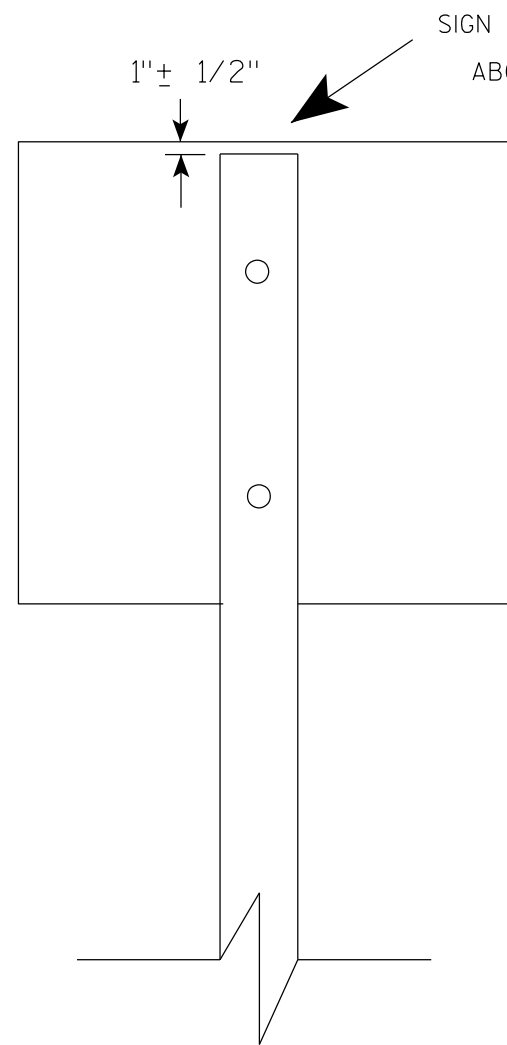
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15

- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
  2. See tables below for required number of posts.
  3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
  4. The (±) tolerance for mounting height is 3 inches.
  5. J-Assemblies are considered to be one sign for mounting height.
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
  8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

- \* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.
- \*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.
- \*\*\* See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

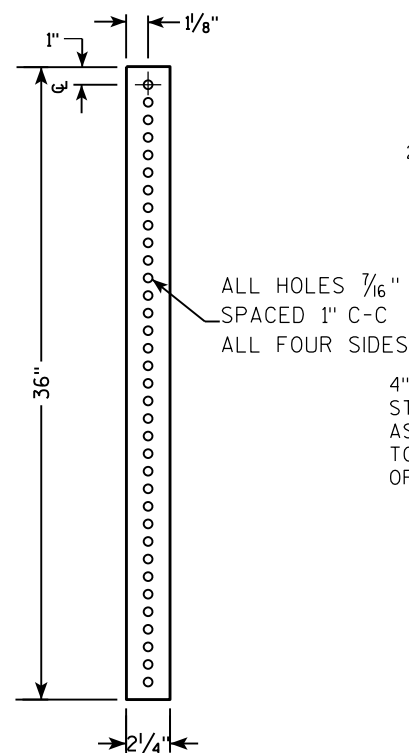
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

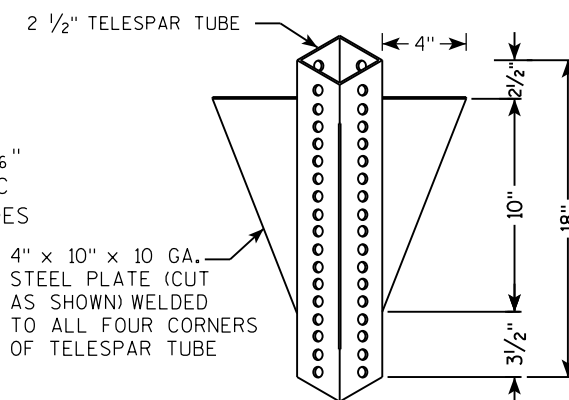
\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

**2 1/4 " SQUARE  
12 GAUGE  
PERFORATED  
GALVANIZED FINISH**

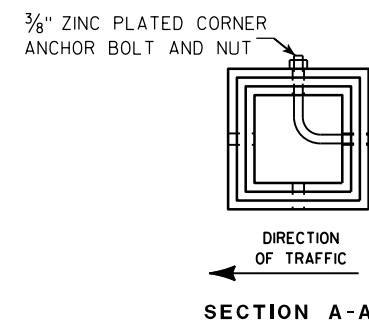


**2 1/2" SQUARE  
12 GAUGE  
OMNI-DIRECTIONAL  
PERFORATED  
SOIL STABILIZING SLEEVE  
GALVANIZED FINISH**

[illegible]

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY:

- Dimensions:**
  - Overall height: LENGTH SHOWN ON MISC. Q'TYS
  - Section A-A: 36" (total), 18" (upper), 12" (lower)
  - Section B-B: 1"
- Components:**
  - SIGN
  - SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
  - 2" STEEL TUBULAR SQUARE UPPER SECTION
  - ALL HOLES  $\frac{7}{16}$ " SPACED 1" C-C
  - ALL FOUR SIDES
  - $\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT
  - $\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT
  - 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
  - 2 1/4" SQUARE X 36"
  - TELESCOPE PIECES FLUSH AT TOP



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

**Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).**

TUBULAR STEEL  
SIGN POST  
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

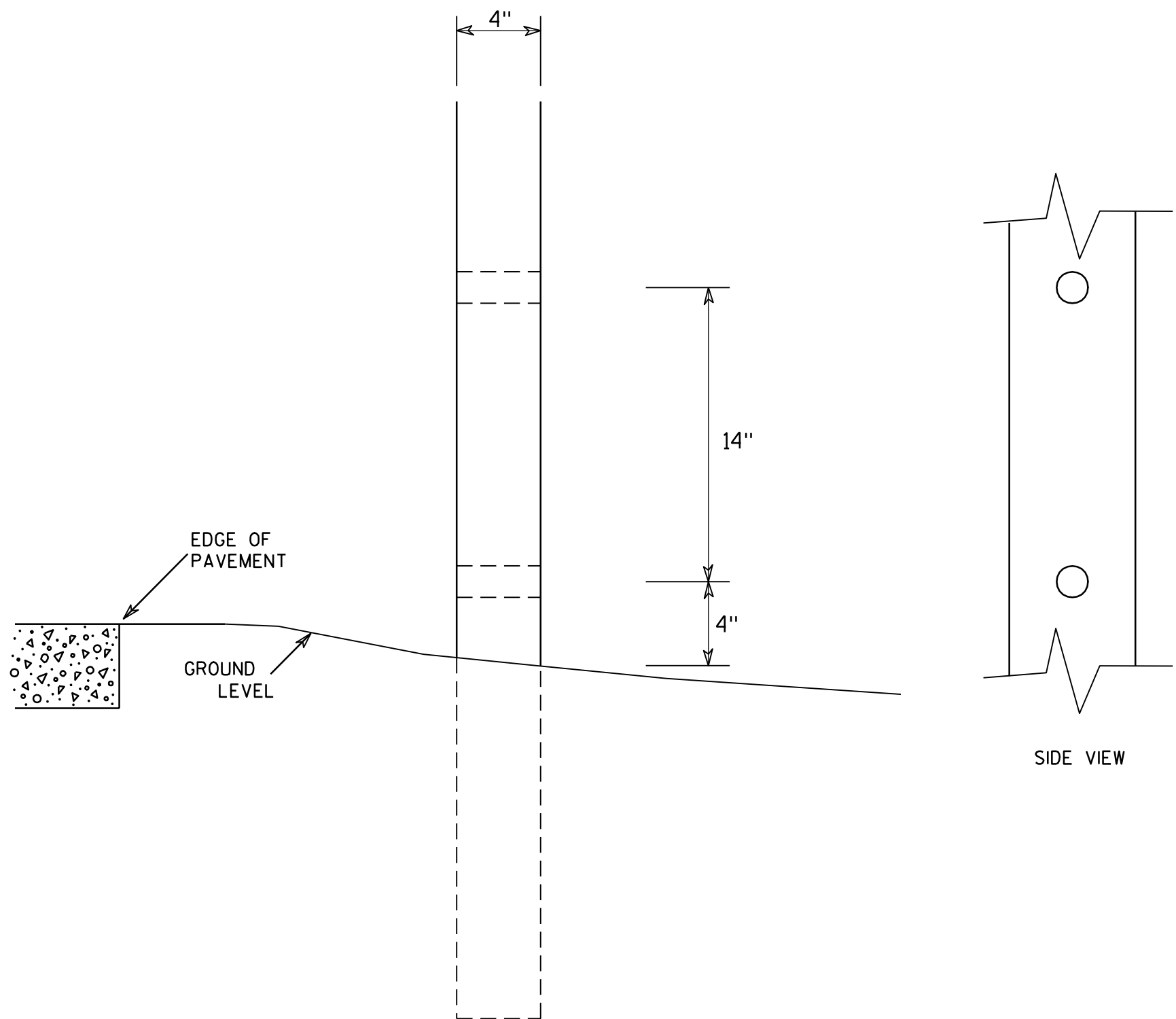
HWY:

COUNTY:

SHEET NO:

**T**

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST  
MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

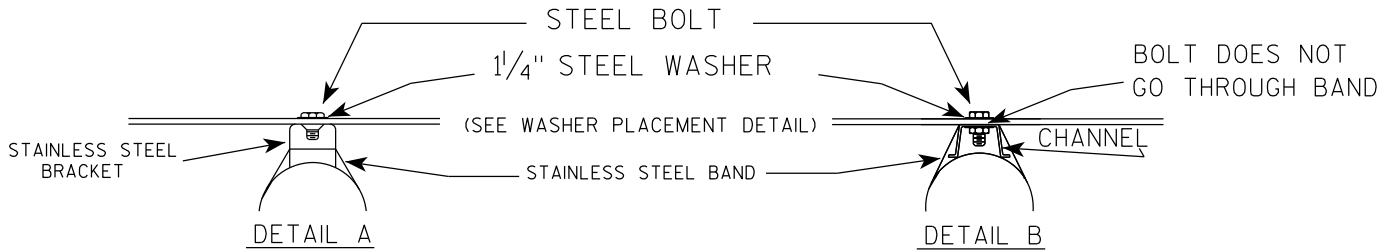
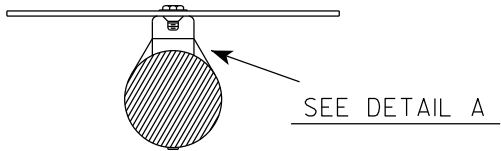
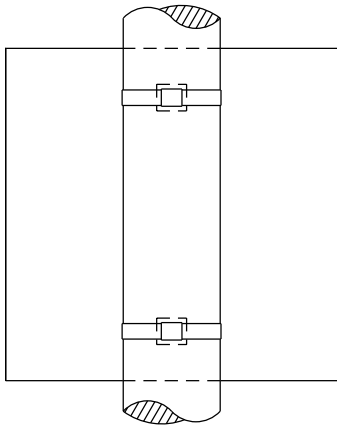
COUNTY:

SHEET NO:

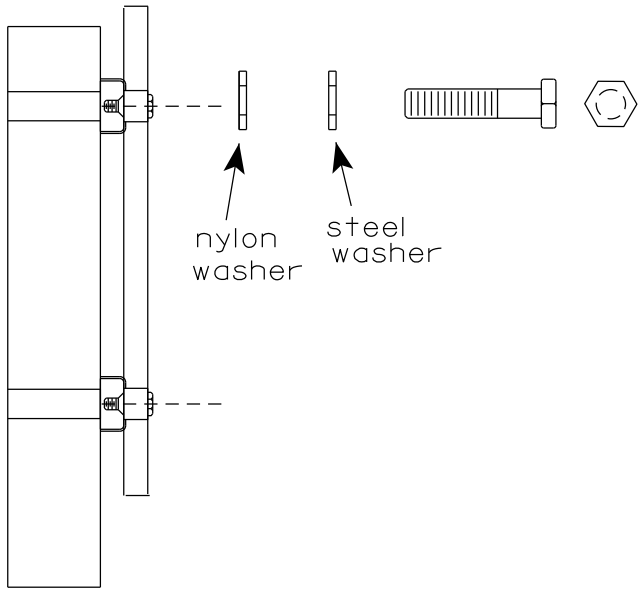
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

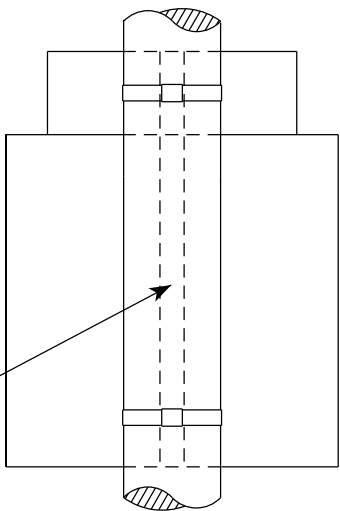


WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

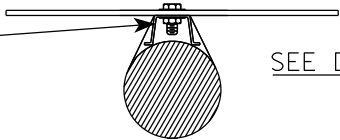
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET



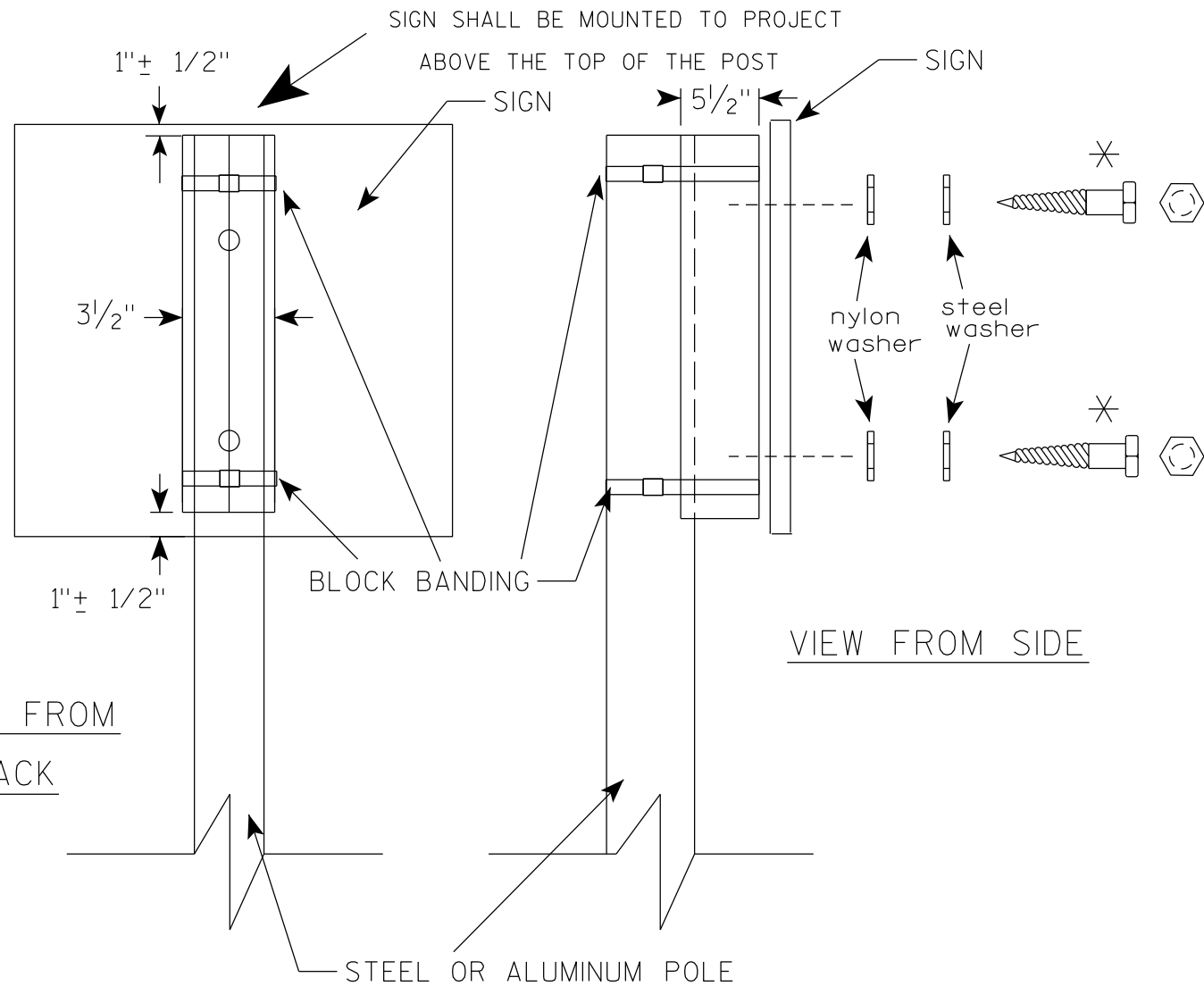
STANDARD SIGN  
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

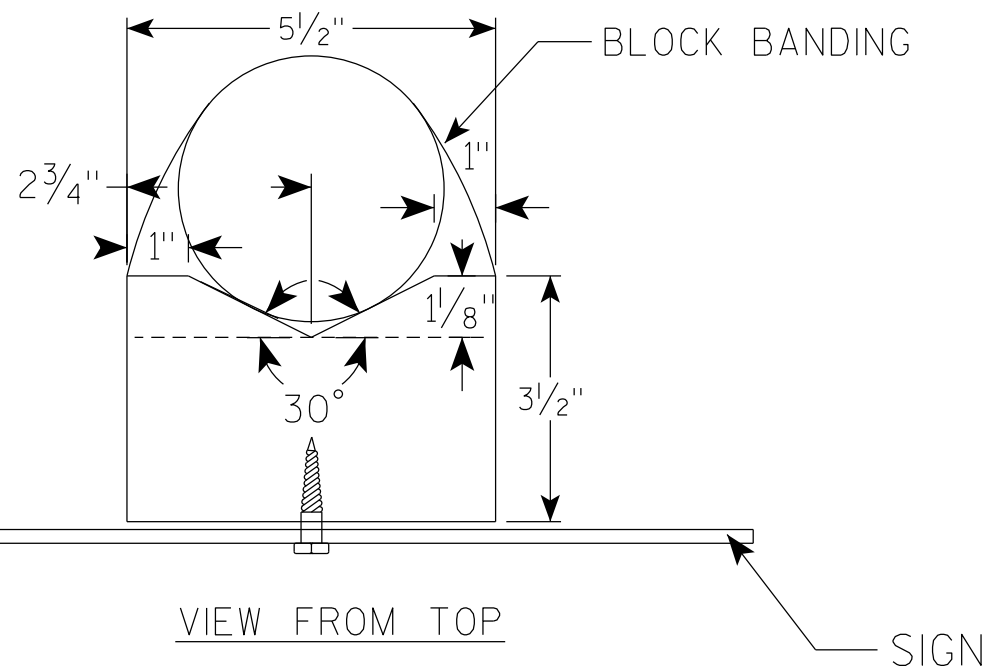
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 6/10/19 PLATE NO. A5-9.4



VIEW FROM  
BACK



VIEW FROM SIDE



## GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL,  $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE  $1\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE  $1\frac{1}{4}$ " O.D. X  $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE  $\frac{3}{8}$ " X  $2\frac{1}{2}$ "

BLOCK BANDING DETAIL  
( V-BLOCK OPTION )

WISCONSIN DEPT OF TRANSPORTATION

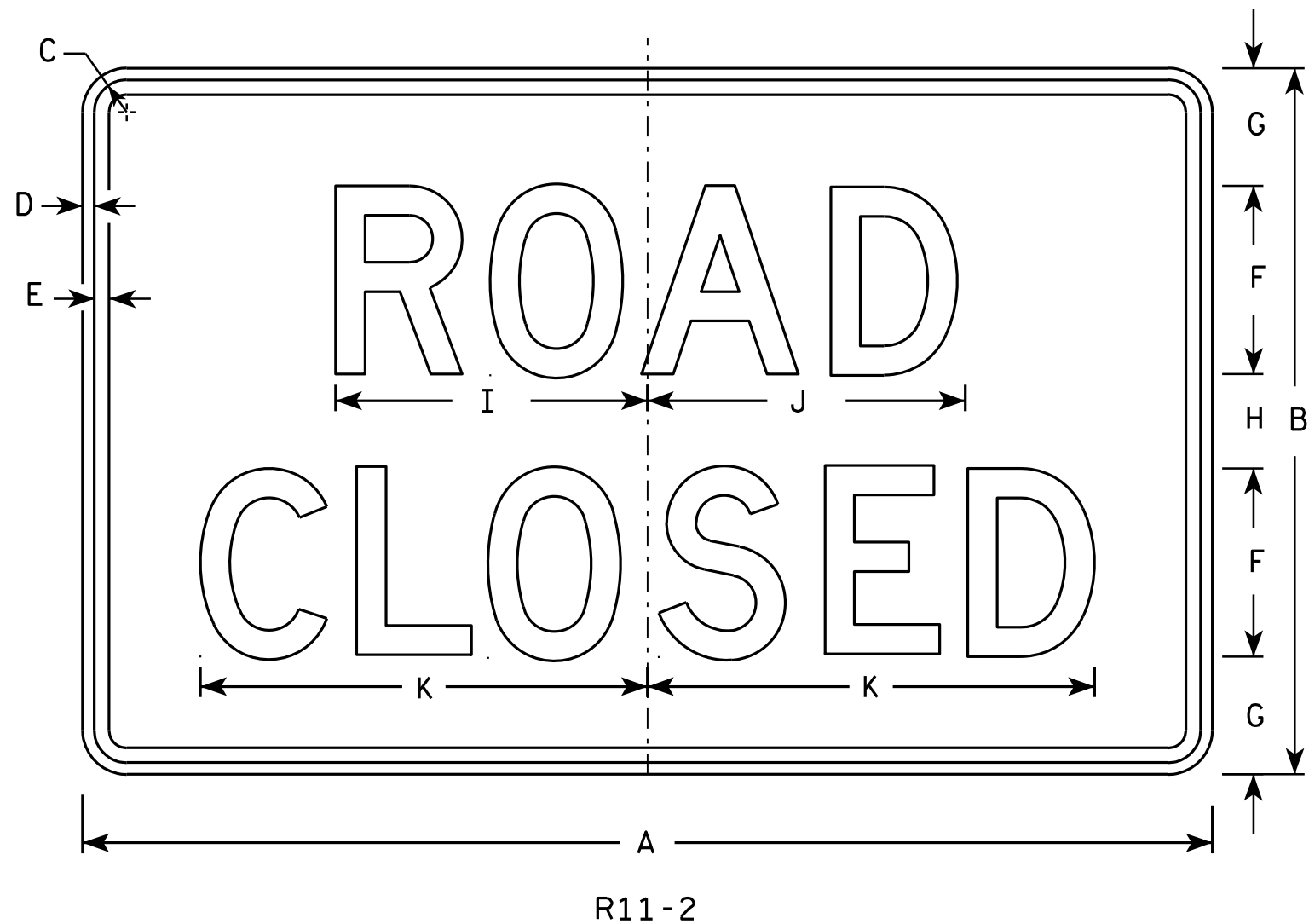
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-10.2

PROJECT NO:

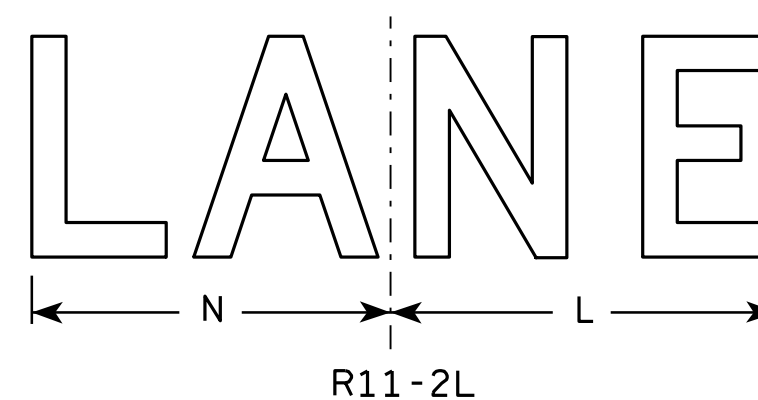
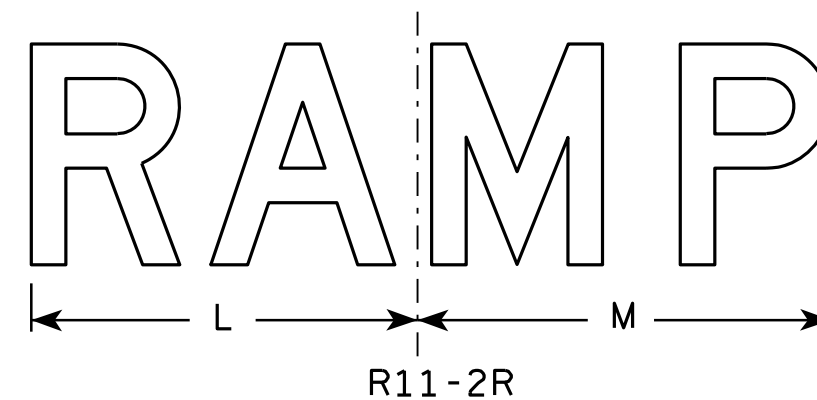
SHEET NO:

E



### NOTES

- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - White  
Message - Black
- Message Series - D
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Modify the message as required.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0

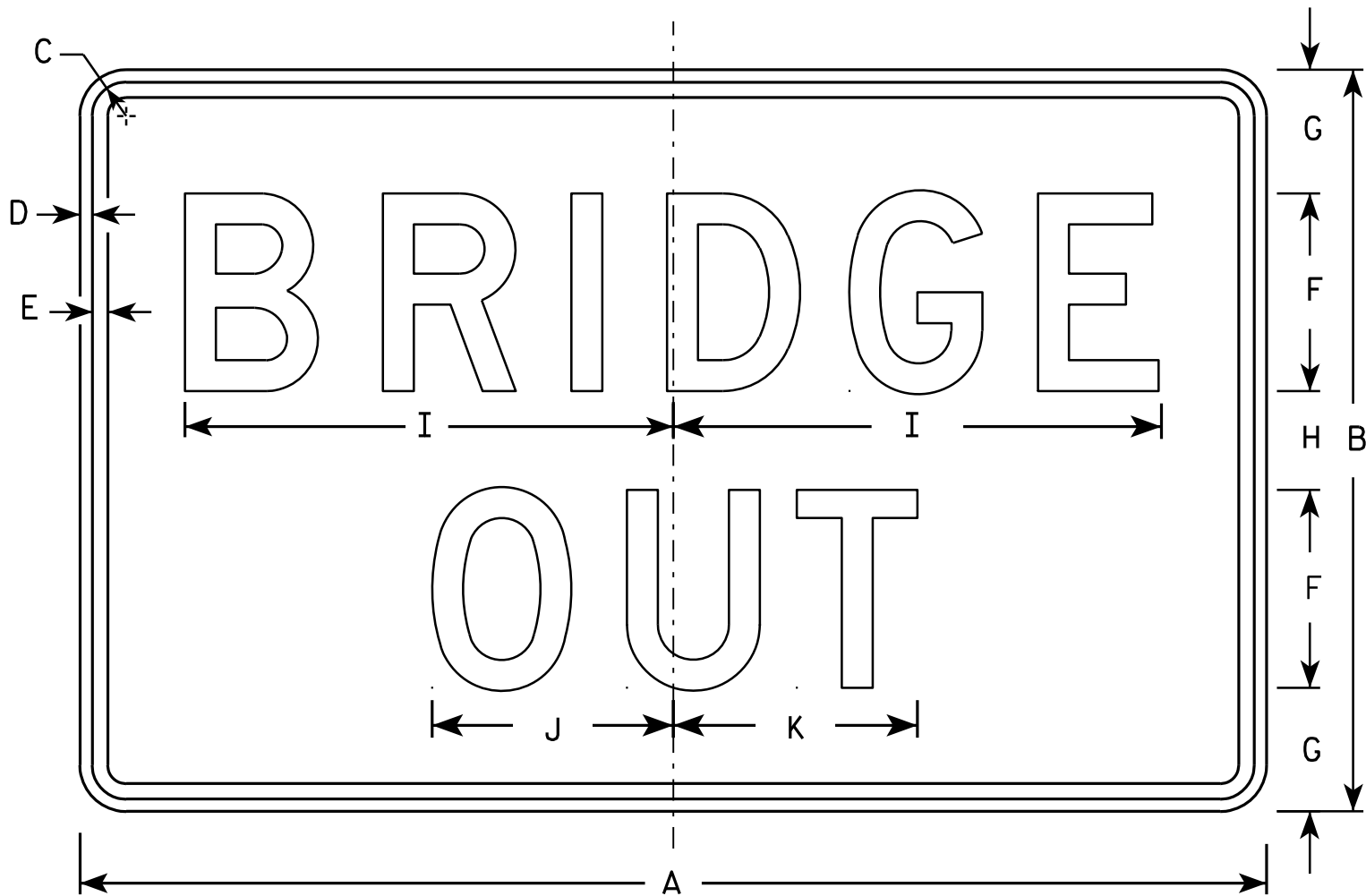
### STANDARD SIGN R11-2

WISCONSIN DEPT OF TRANSPORTATION  
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 4/1/11 PLATE NO. R11-2.10

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
  - Background - White
  - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0

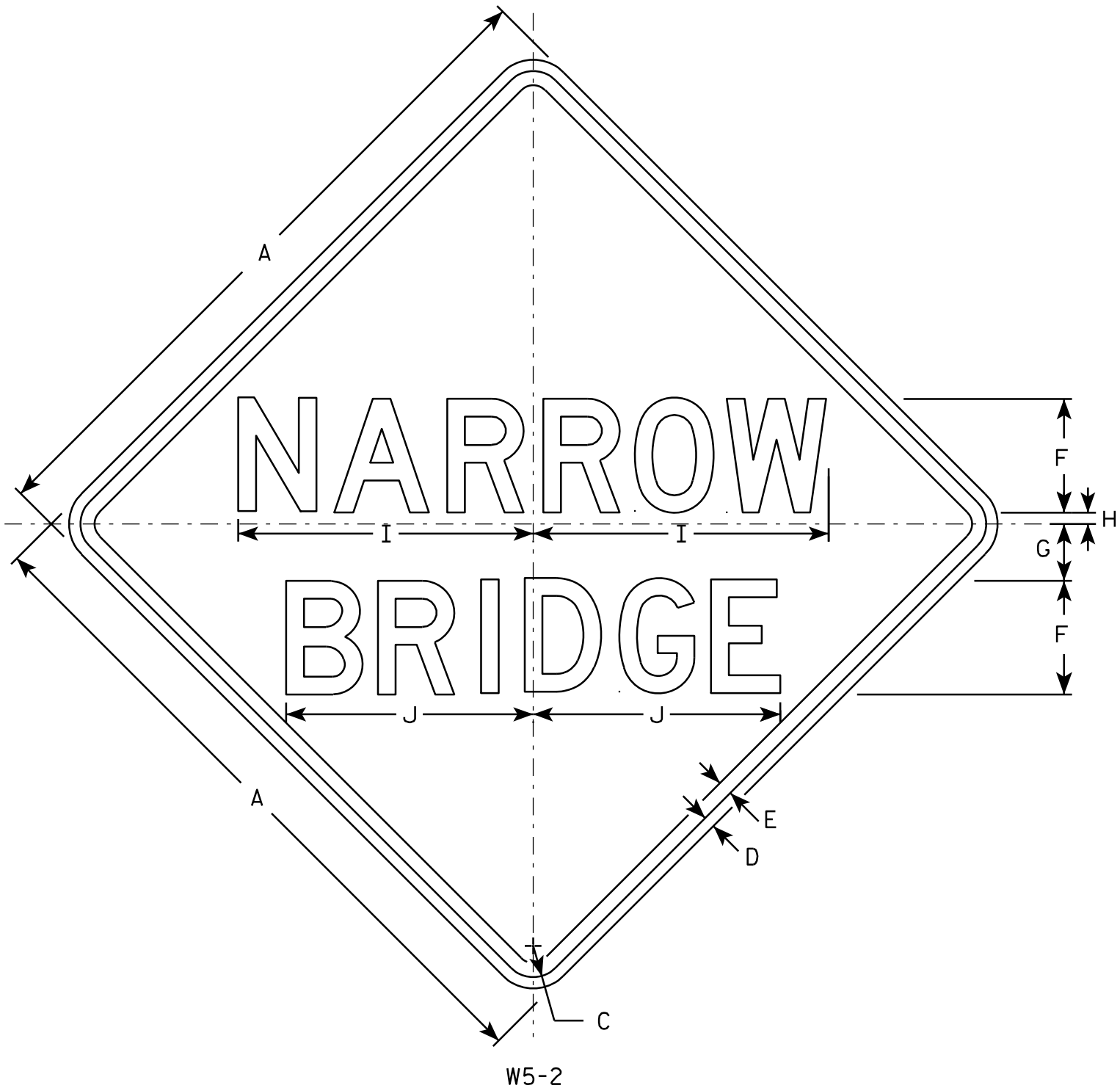
STANDARD SIGN

R11-2B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-2B.2



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3⁄8	1⁄2	5⁄8	5	2 1⁄2	1⁄2	13	10 7⁄8																	6.25
2S	36		1 5⁄8	5⁄8	3⁄4	6	3	3⁄4	15 5⁄8	13 1⁄8																	9.0
2M	36		1 5⁄8	5⁄8	3⁄4	6	3	3⁄4	15 5⁄8	13 1⁄8																	9.0
3	36		1 5⁄8	5⁄8	3⁄4	6	3	3⁄4	15 5⁄8	13 1⁄8																	9.0
4	48		2 1⁄4	3⁄4	1	8	4	3⁄4	20 3⁄4	17 3⁄8																	16.0
5																											

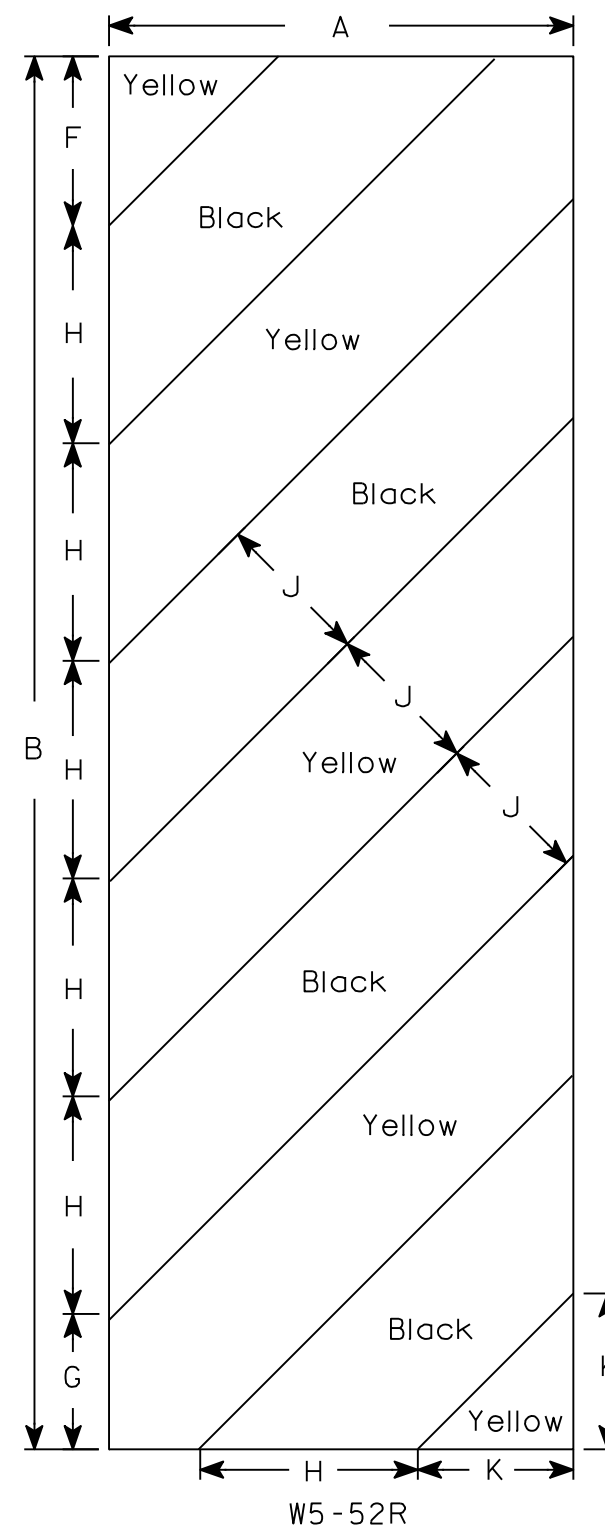
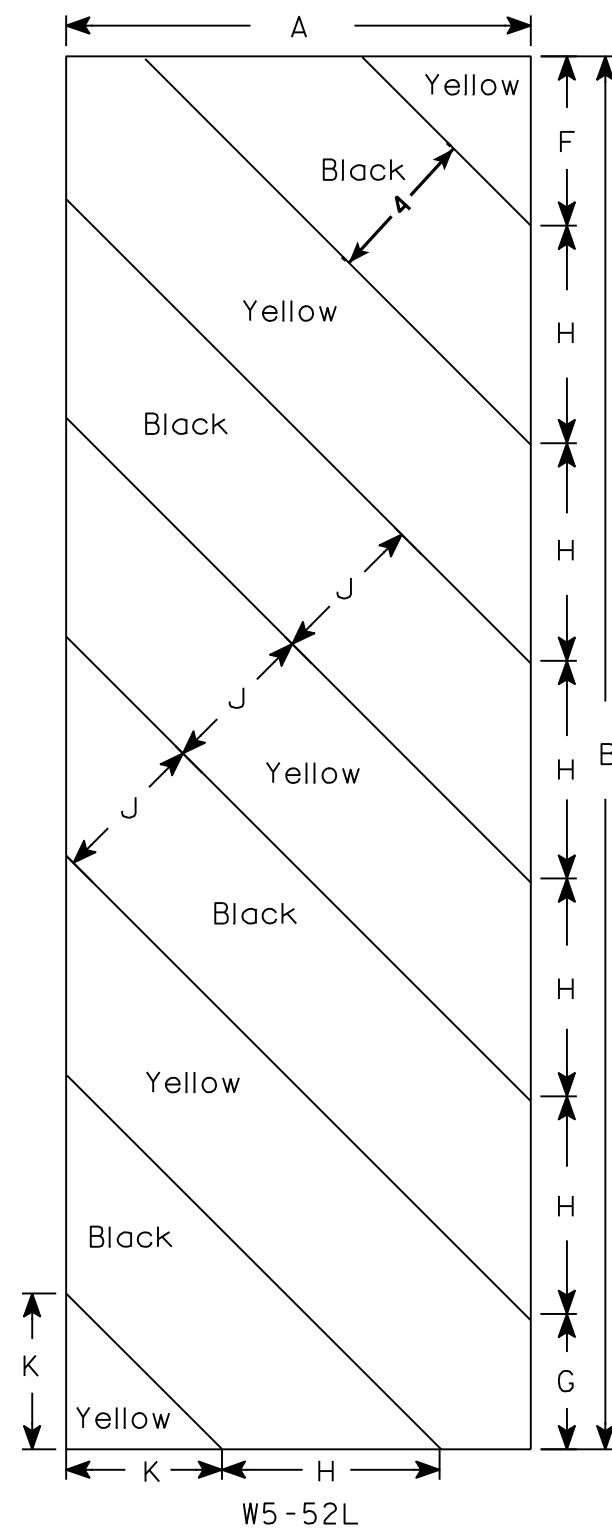
STANDARD SIGN  
W5-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 03/12/13 PLATE NO. W5-2.8

PROJECT NO: HWY: COUNTY: SHEET NO: E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
  - Background - Yellow
  - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch  
for State Traffic Engineer  
DATE 5/29/12 PLATE NO. W5-52.9

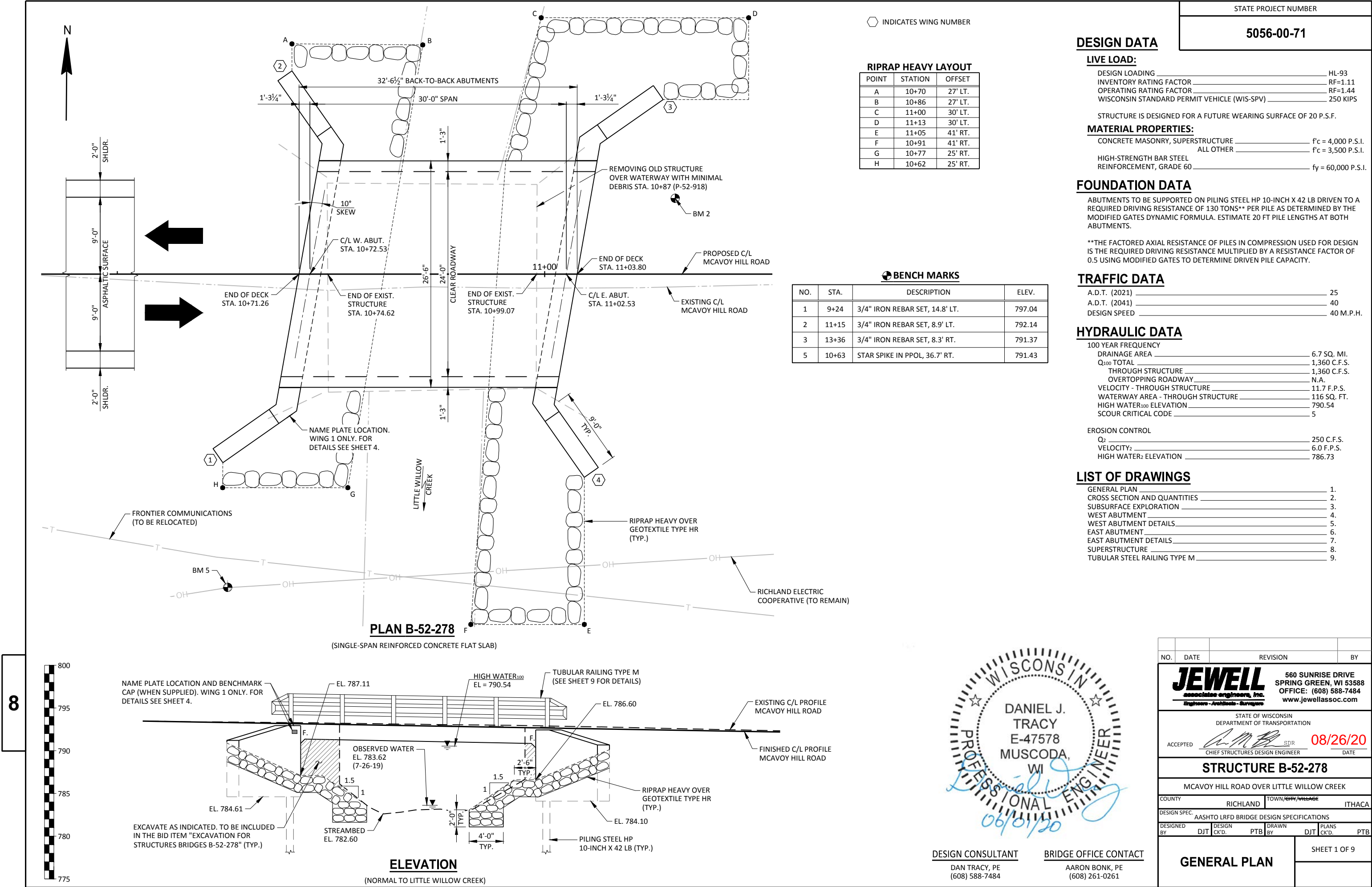
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICA VERTICAL DATUM OF 1988 (NAVD 88).

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

JOINT FILLER SHALL CONFORM TO A.A.S.H.T.O. DESIGNATION M153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M213.

THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS, OR AS DIRECTED BY THE ENGINEER IN THE FIELD.

AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A. SEE THIS SHEET FOR DETAIL.

ANY EXCAVATION BELOW THE ABUTMENT AND ASSOCIATED ABUTMENT BEDDING MATERIALS REQUIRE THE APPROVAL OF THE ENGINEER IN THE FIELD.

APPLY PROTECTIVE SURFACE TREATMENT TO THE TOP OF THE DECK, THE SIDES OF THE DECK AND EXTERIOR 12" OF THE UNDERSIDE OF THE DECK (CONCRETE MATERIAL ONLY).

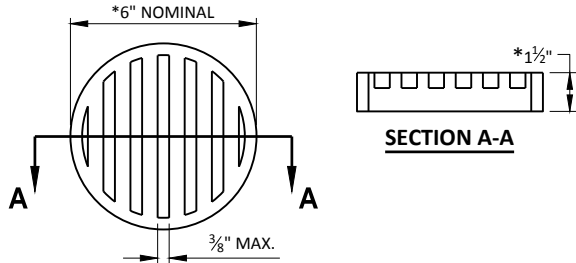
THE EXISTING STRUCTURE (P-52-918) IS A STEEL DECK GIRDER STRUCTURE WITH A TIMBER DECK SUPPORTED ON TIMBER ABUTMENTS AND PILING. THE STRUCTURE HAS AN OVERALL WIDTH OF 23.0 FEET, AN OVERALL LENGTH OF 25.0 FEET, AND SHALL BE REMOVED.

ALL STATIONS AND ELEVATIONS SHOWN ARE IN FEET.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER IN THE FIELD.

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.



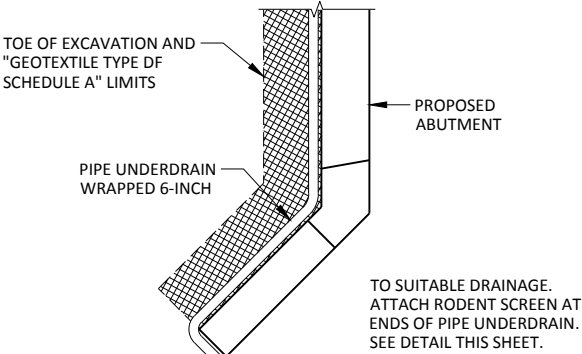
RODENT SCREEN

NOTES:  
\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

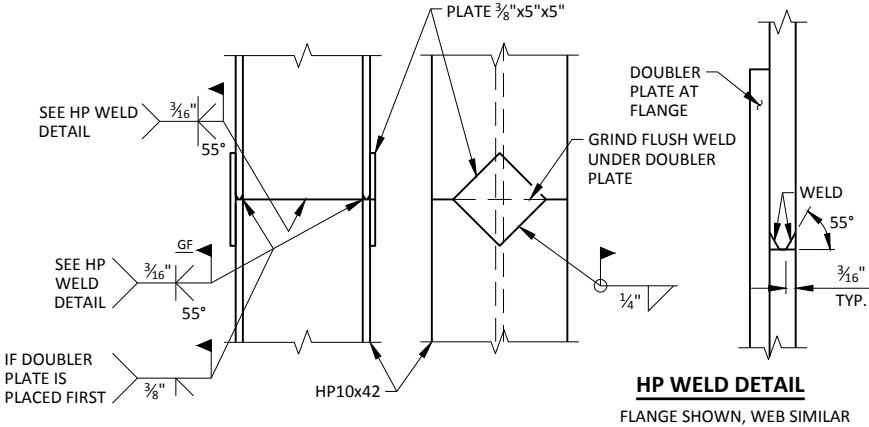
ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED ENDS OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



PIPE UNDERDRAIN DETAIL



PILE SPLICE DETAIL

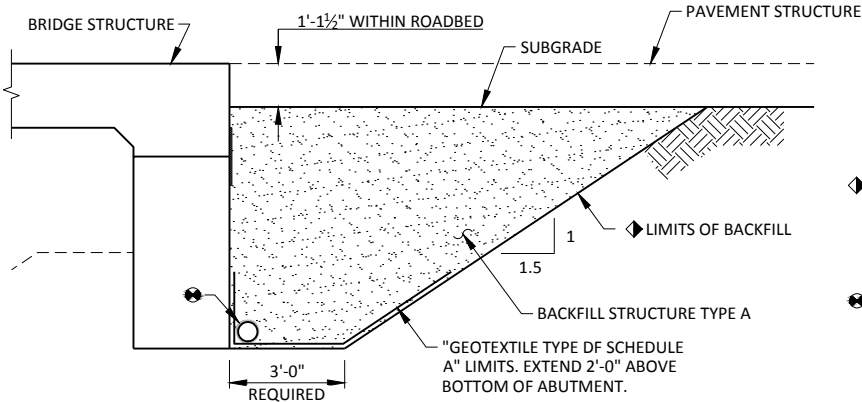
STEEL "HP" PILE MATERIAL SHALL BE ASTM A 572 GRADE 50.

AT ABUTMENT

IN SPAN

PROPOSED CROSS-SECTION THROUGH ROADWAY

LOOKING EAST



BACKFILL STRUCTURE TYPE A PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO THE BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-52-278". LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

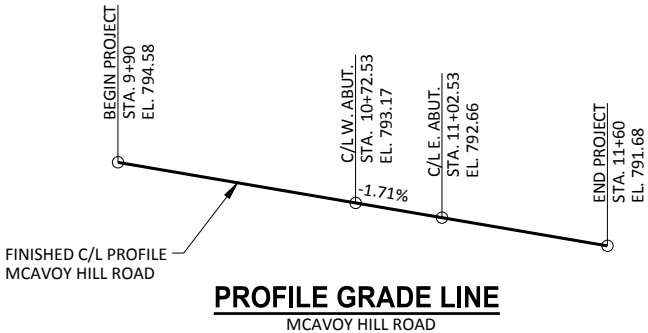
PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON THIS SHEET. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."

BACKFILL STRUCTURE DETAIL

(TYPICAL AT ABUTMENTS. ABUTMENT BODY SHOWN - WING WALLS SIMILAR)

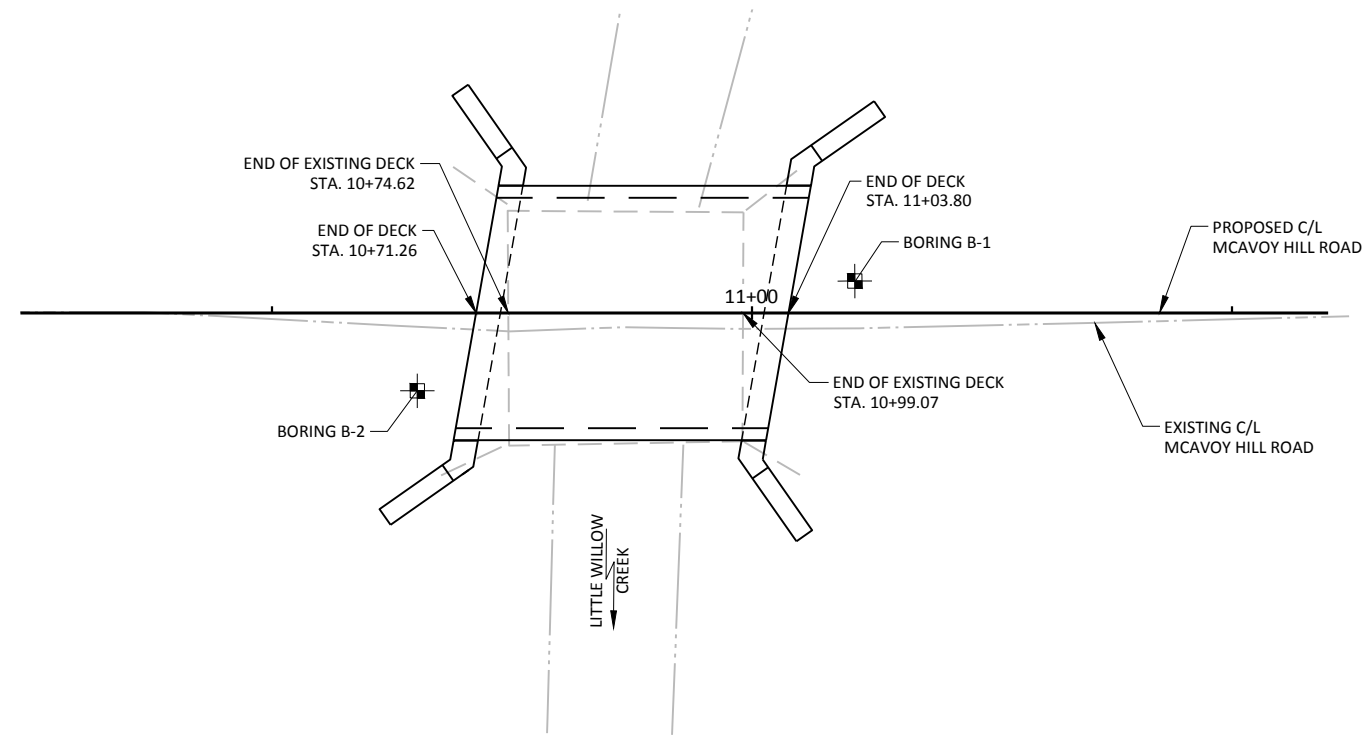
TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	ITEM DESCRIPTION	UNIT	W. ABUT.	SUPER	E. ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 10+87	LS	--	--	--	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-52-278	LS	--	--	--	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	175	--	175	350
502.0100	CONCRETE MASONRY BRIDGES	CY	30	52	30	112
502.3200	PROTECTIVE SURFACE TREATMENT	SY	--	120	--	120
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,090	--	2,090	4,180
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,390	9,100	1,390	11,880
513.4061	RAILING TUBULAR TYPE M	LF	--	69	--	69
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	--	6	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	120	--	120	240
606.0300	RIPRAP HEAVY	CY	50	--	80	130
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	--	75	150
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	--	50	100
645.0120	GEOTEXTILE TYPE HR	SY	85	--	140	225
NON-BID ITEMS						
	FILLER	SIZE				1/2" & 3/4"
	NAME PLATE					



PROFILE GRADE LINE

McAVOY HILL ROAD

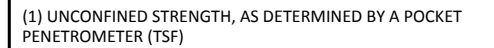


BORING NUMBER	DATE COMPLETED	NORTHING (Y)	EASTING (X)
B-1	09/25/19	460,152.10	696,924.52
B-2	09/25/19	460,140.28	696,878.98

STATE PROJECT NUMBER

## MATERIAL SYMBOLS

### LEGEND OF BORING



### GROUND WATER ELEVATIONS



## SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-52-278</b>			
		DRAWN BY	DJT PLANS CK'D. PTB
<b>SUBSURFACE EXPLORATION</b>		SHEET 3 OF 9	



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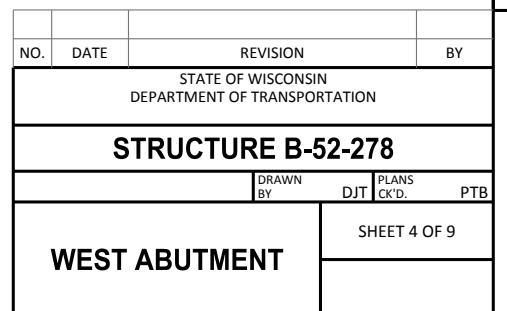
PLOT DATE : 6/1/2020 11:44:35 AM

PLOT BY : BOLAND, PATRICK

PLOT SCALE: 1" = 1'

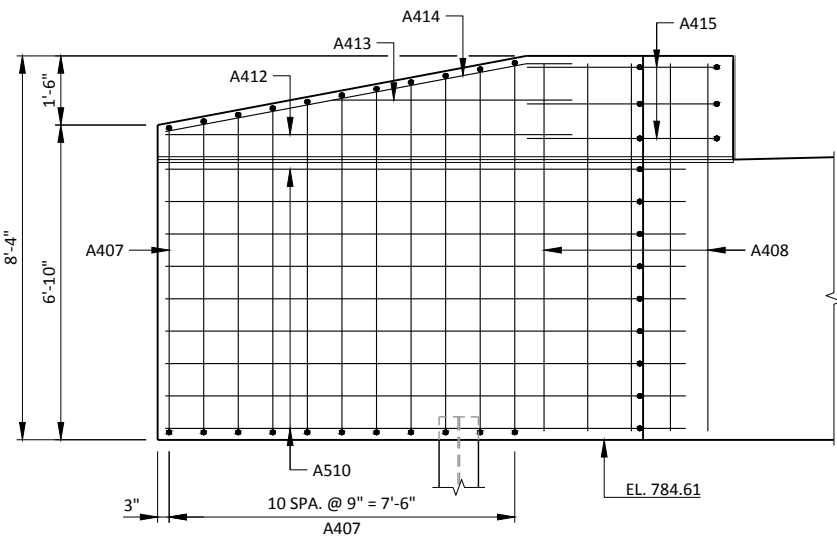
LAYOUT : SUBSURFACE EXPLORATION



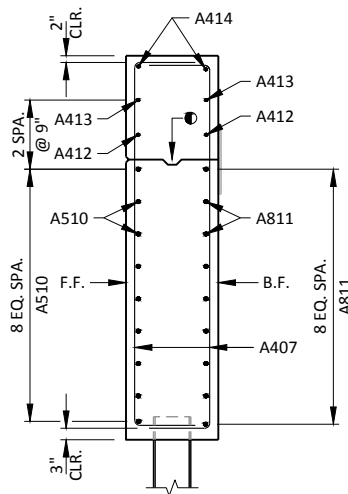


8

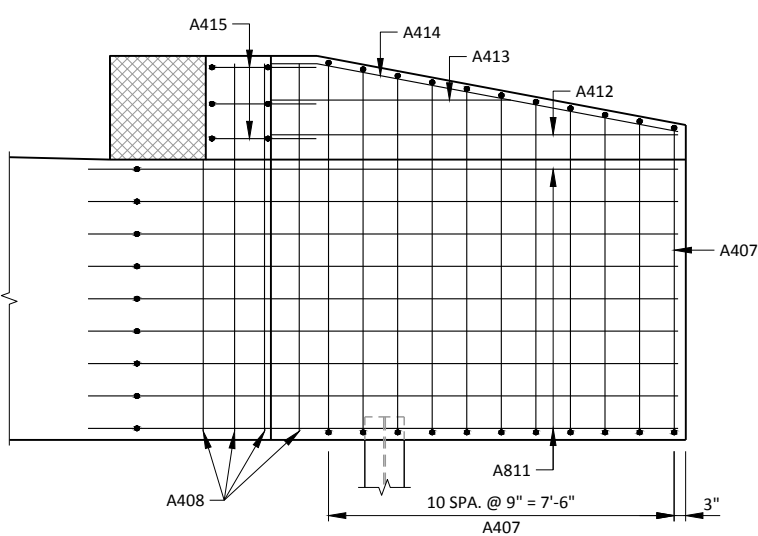
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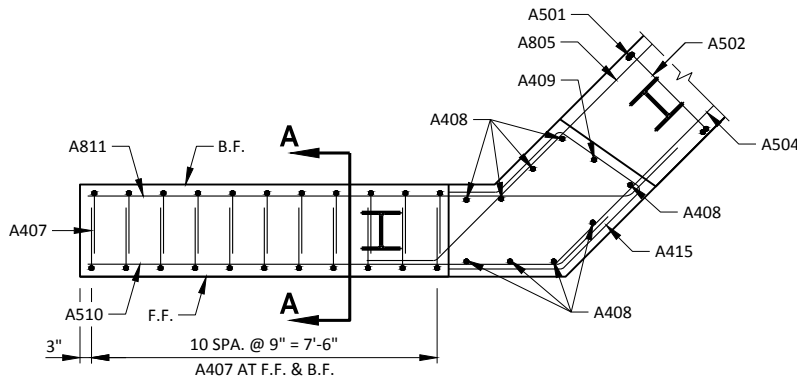
F.F. ELEVATION - WING 1



SECTION A-A



B.F. ELEVATION - WING 1



PLAN VIEW - WING 1

**LEGEND**

OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4" "V" GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

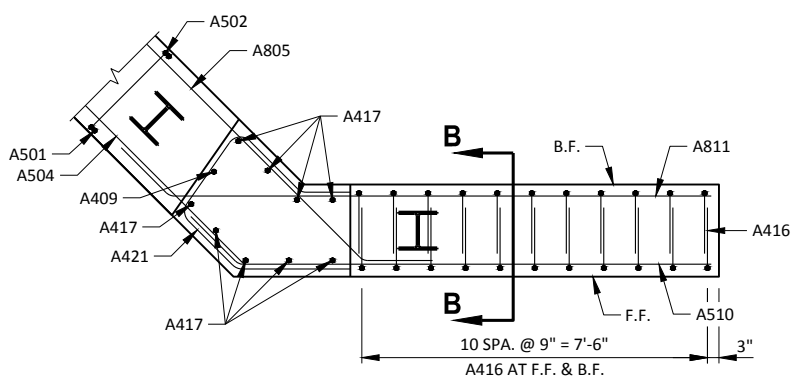
**NOTES**

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

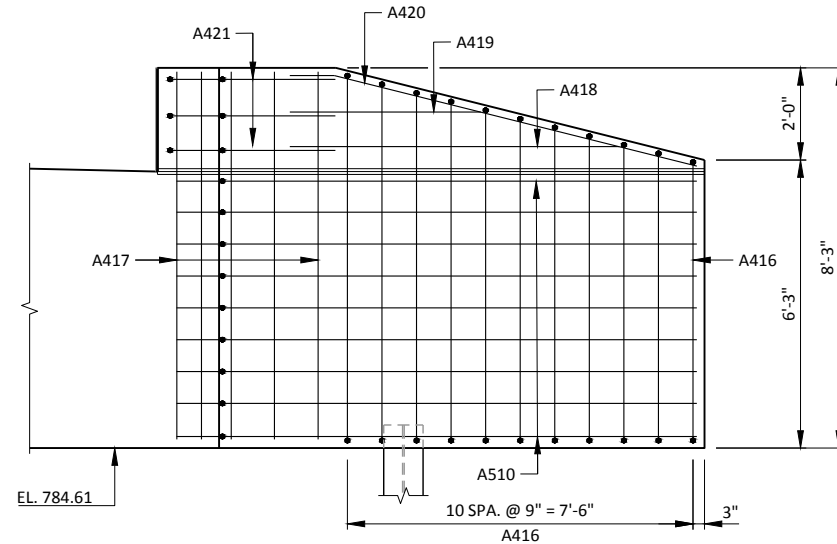
SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

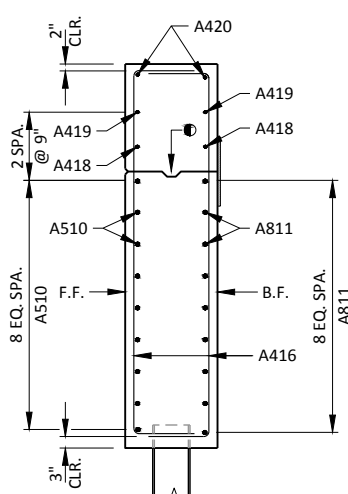
B.F. - BACK FACE



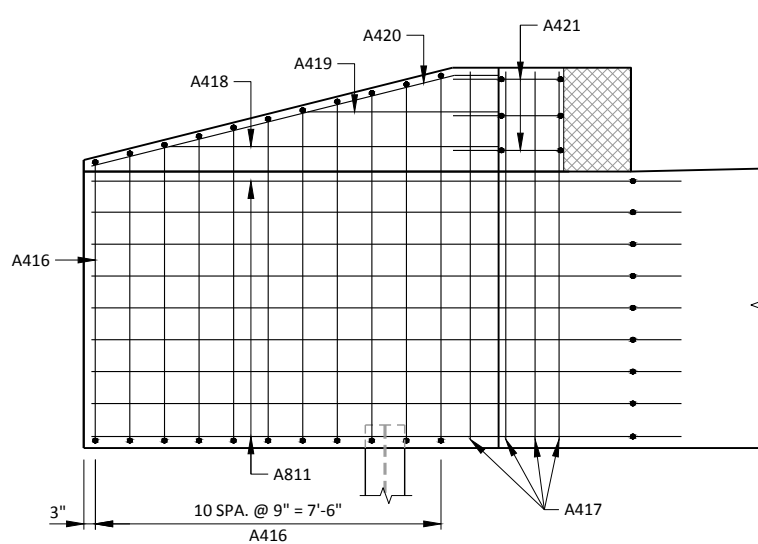
PLAN VIEW - WING 2



F.F. ELEVATION - WING 2



SECTION B-B



B.F. ELEVATION - WING 2

**BILL OF BARS**  
**WEST ABUTMENT**

**1,390 LB (COATED)**  
**2,090 LB (UNCOATED)**

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	BAR SERIES	LOCATION
A501	62	7-1	X			BODY - VERT. - F.F. & B.F.
A502	31	7-7	X			BODY - VERT. - TOP
A403	24	3-1	X			TIE BARS
A504	9	31-6				BODY - HORIZ. - F.F.
A805	18	21-8	X			BODY - HORIZ. - B.F.
A506	25	2-0		X		BODY - VERT. - DOWELS
A407	22	9-8	X	X	*	WING 1 - VERT. - F.F. & B.F.
A408	9	7-11		X		WING 1 - VERT.
A409	2	3-1		X		WING 1 & 2 - VERT. - TOP
A510	18	11-9	X	X		WING 1 & 2 - HORIZ. - F.F.
A811	18	13-5	X	X		WING 1 & 2 - HORIZ. - B.F.
A412	2	8-10		X		WING 1 - HORIZ. - F.F. & B.F. - TOP
A413	2	5-3		X		WING 1 - HORIZ. - F.F. & B.F. - TOP
A414	2	8-11	X	X		WING 1 - HORIZ. - F.F. & B.F. - TOP
A415	3	9-10	X	X		WING 1 - HORIZ. - TOP
A416	22	9-4	X	X	*	WING 2 - VERT. - F.F. & B.F.
A417	9	7-10		X		WING 2 - VERT.
A418	2	7-2		X		WING 2 - HORIZ. - F.F. & B.F. - TOP
A419	2	4-2		X		WING 2 - HORIZ. - F.F. & B.F. - TOP
A420	2	9-1	X	X		WING 2 - HORIZ. - F.F. & B.F. - TOP
A421	3	9-0	X	X		WING 2 - HORIZ. - TOP

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

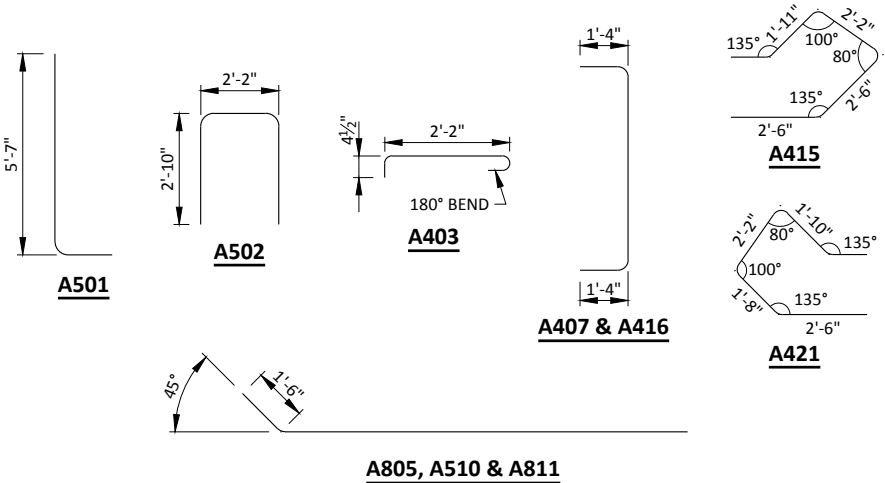
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

\* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

**BAR SERIES TABLE**

BAR MARK	NO. REQ'D.	LENGTH
A407	2 SERIES OF 11	10-4 TO 9-0
A416	2 SERIES OF 11	10-3 TO 8-5

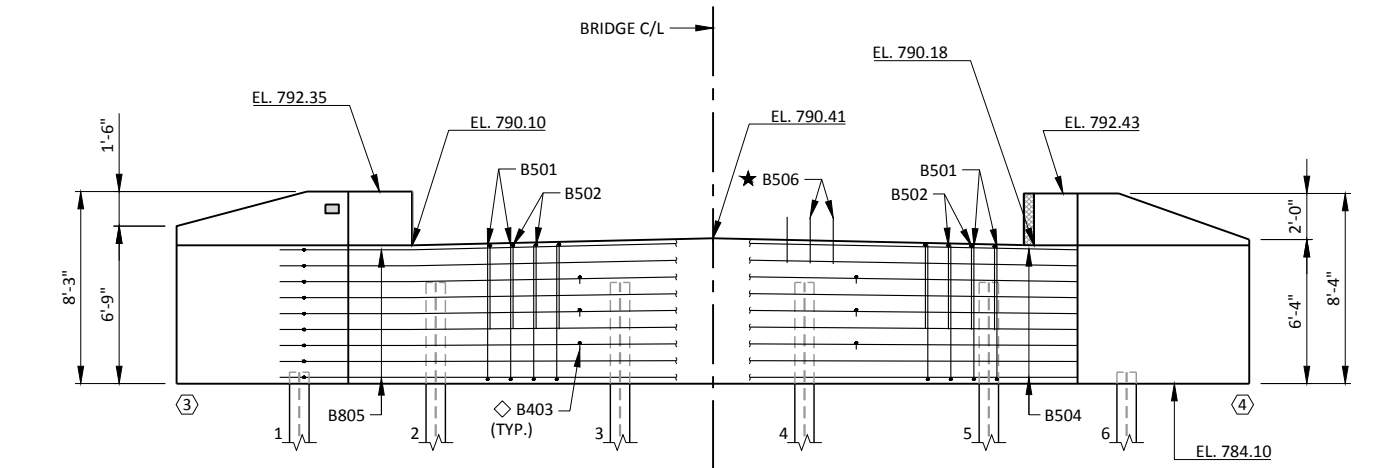
BUNDLE AND TAG EACH SERIES SEPARATELY.



**A414 & A420**

MARK	'A'
A414	169°23'
A420	165°58'

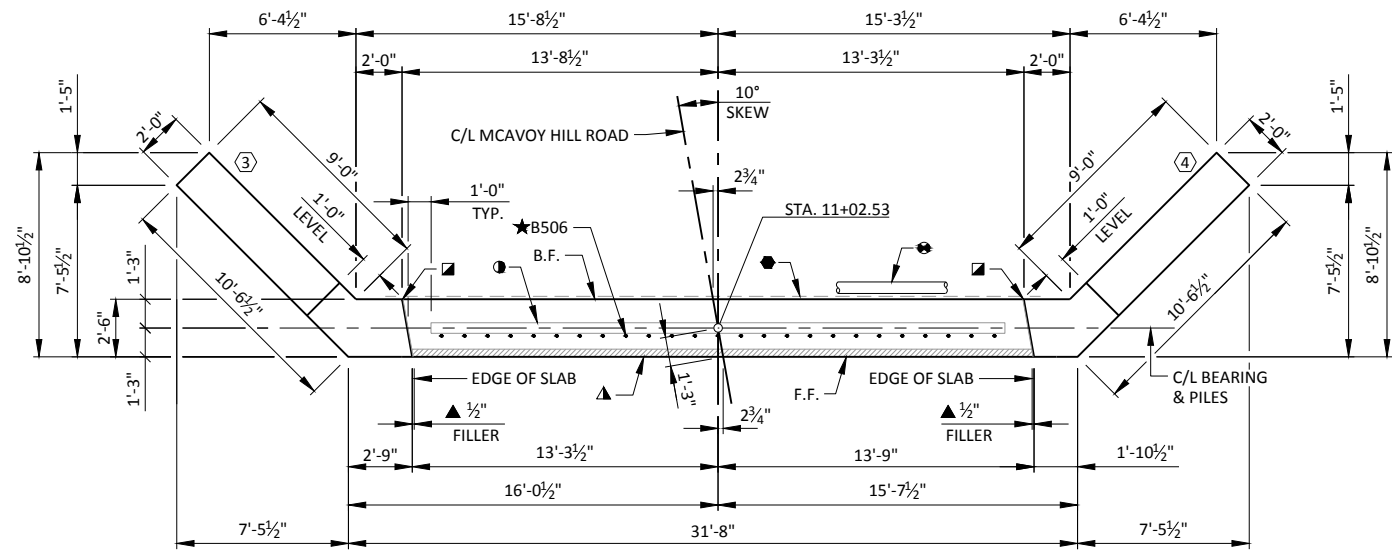
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-278			
DRAWN BY		DJT	PLANS CK'D. PTB
WEST ABUTMENT DETAILS			SHEET 5 OF 9



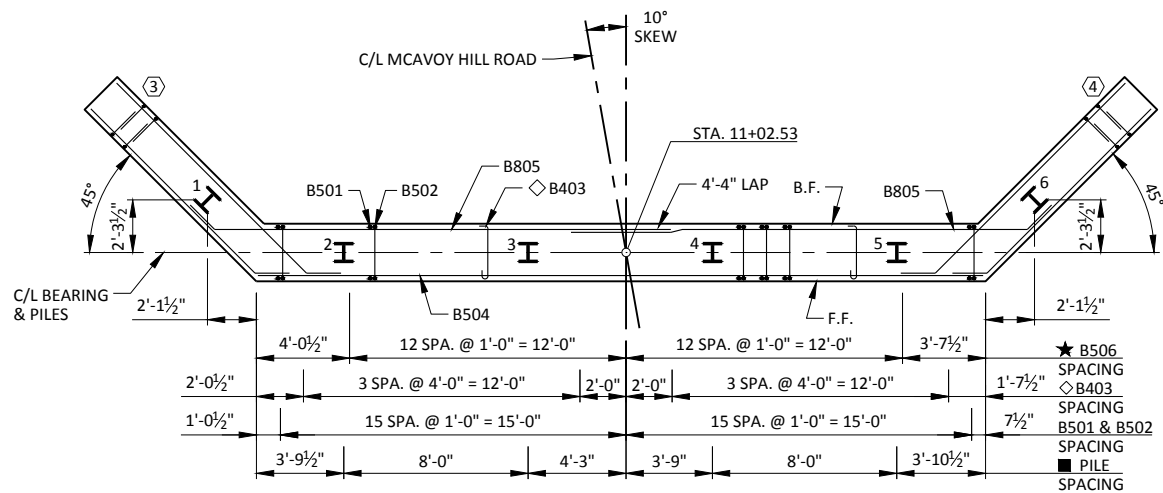
BACK FACE BAR STEEL REINF.

FRONT FACE BAR STEEL REINF.

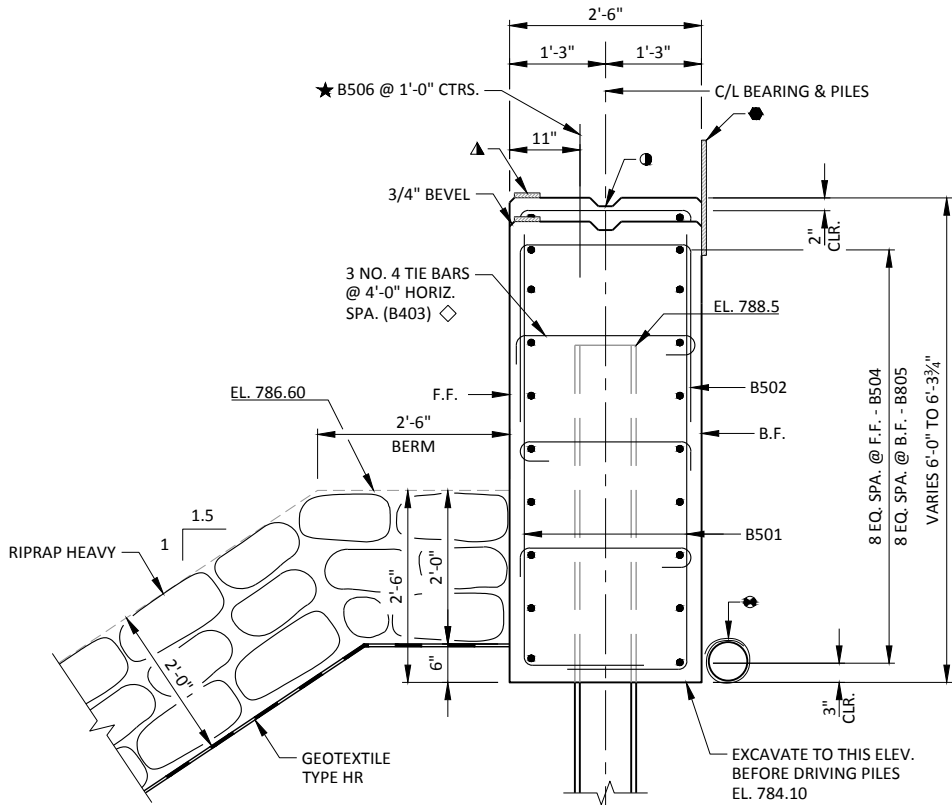
ELEVATION  
(EAST ABUTMENT LOOKING EAST)



PLAN



LAYOUT



TYPICAL SECTION THROUGH ABUTMENT BODY

ABUTMENT TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 20 FT. PILE LENGTHS AT EAST ABUTMENT.

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 7 FOR BILL OF BARS.

SEAT ELEVATIONS SHOWN IN THE ELEVATION VIEW ARE TAKEN AT THE C/L OF BEARING NEGLECTING THE KEYED CONSTRUCTION JOINT.

DO NOT PLACE FILL HIGHER THAN 3 FEET FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

SPACE REINFORCEMENT TO MISS PILING

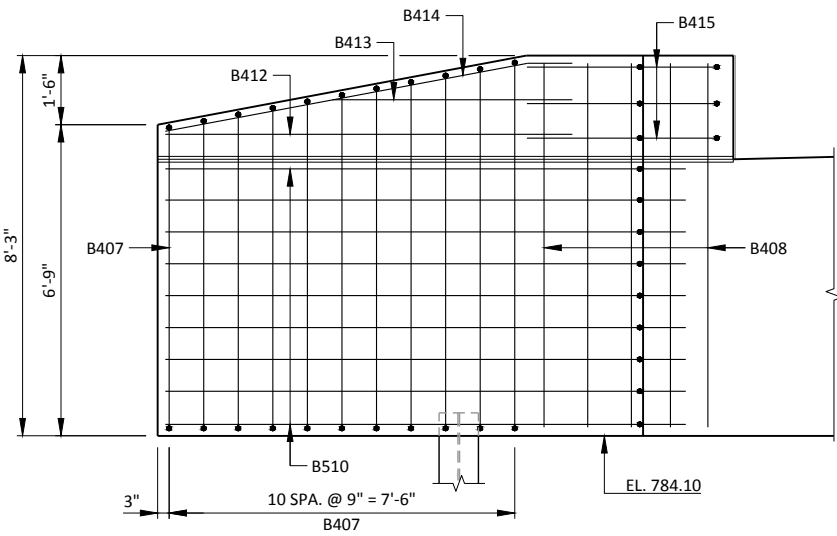
F.F. - FRONT FACE

B.F. - BACK FACE

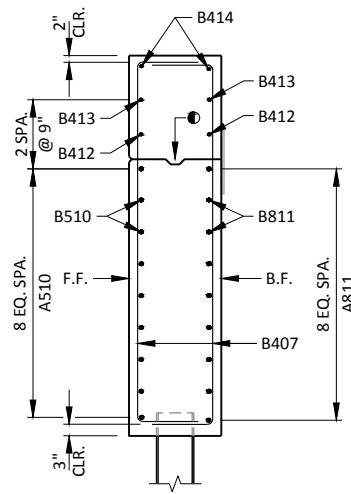
LEGEND

- KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6.
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING EXTEND FROM 9" BELOW BRIDGE SEAT TO 1" BELOW TOP OF WINGS.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINUOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE)
- 3/4" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- B506 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE IT HAS TAKEN ITS INITIAL SET. EMBED BAR 1'-0".
- PILE SPACING MEASURED AT BASE OF ABUTMENT BODY.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."
- ALTERNATE THE POSITION OF THE 90° AND THE 180° BENDS AT EACH VERTICAL LAYER OF TIES.

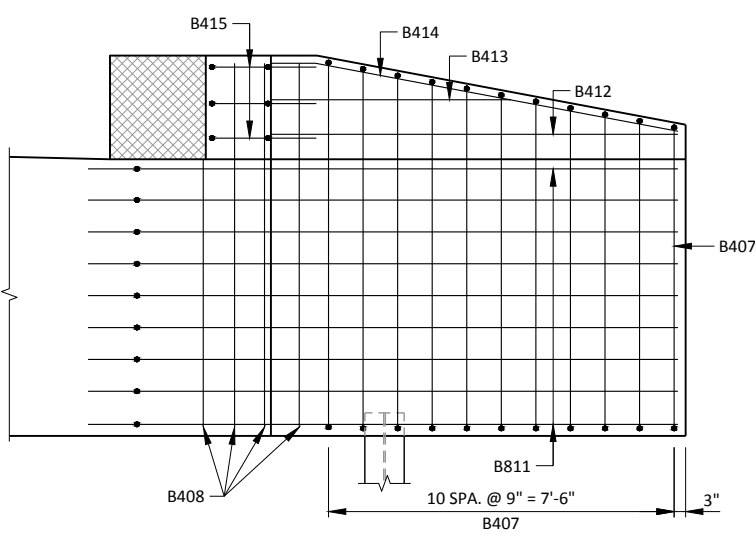
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-278			
DRAWN BY		DJT	PLANS CK'D. PTB
EAST ABUTMENT			SHEET 6 OF 9



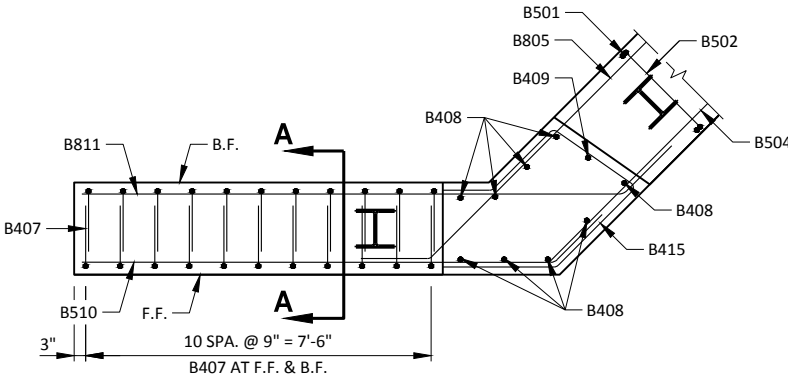
F.F. ELEVATION - WING 3



SECTION A-A



B.F. ELEVATION - WING 3



PLAN VIEW - WING 3

LEGEND

- OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4" "V" GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

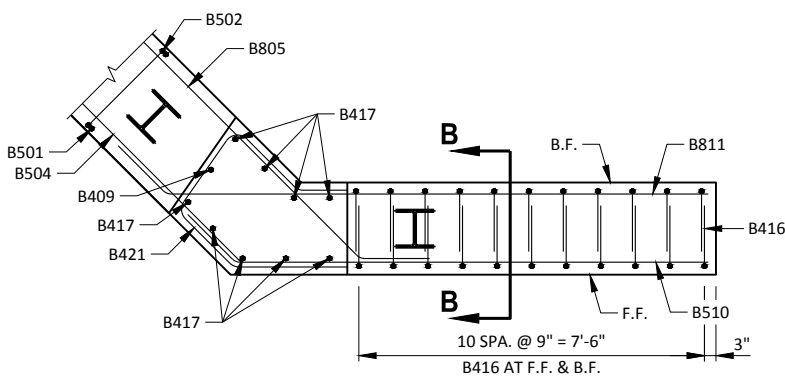
NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

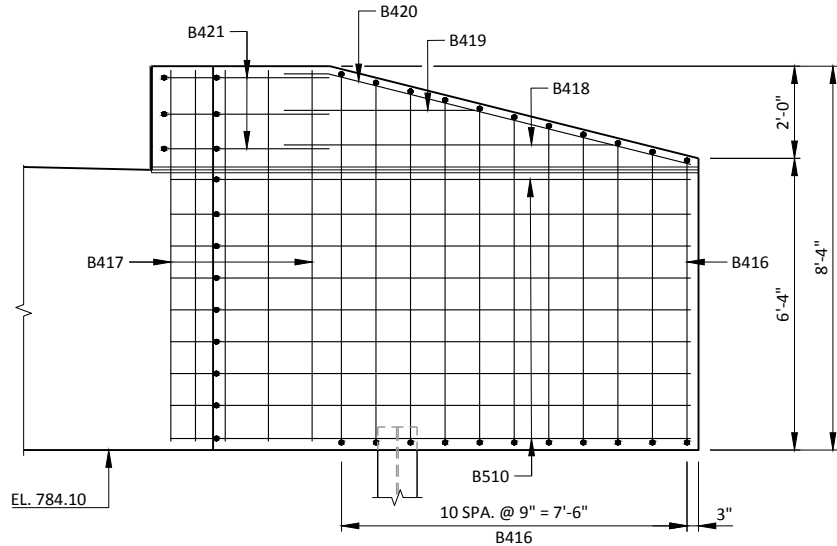
SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

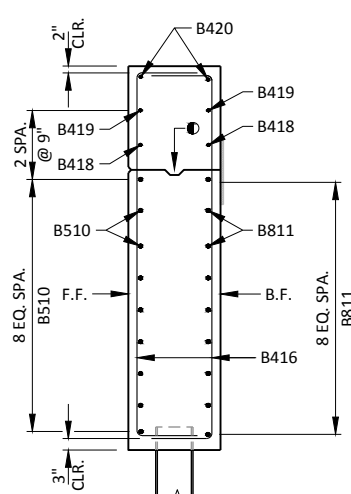
B.F. - BACK FACE



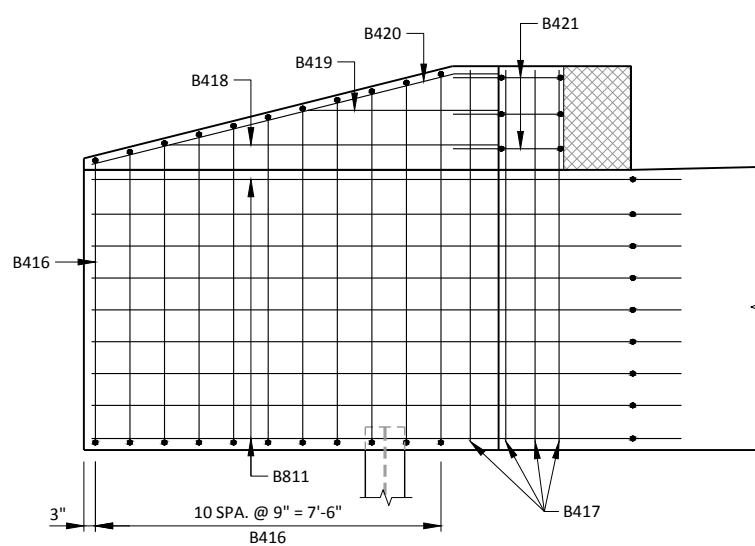
PLAN VIEW - WING 4



F.F. ELEVATION - WING 4



SECTION B-B



B.F. ELEVATION - WING 4

BILL OF BARS  
EAST ABUTMENT

1,390 LB (COATED)  
2,090 LB (UNCOATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	BAR SERIES	LOCATION
B501	62	7-1	X			BODY - VERT. - F.F. & B.F.
B502	31	7-7	X			BODY - VERT. - TOP
B403	24	3-1	X			TIE BARS
B504	9	31-6				BODY - HORIZ. - F.F.
B805	18	21-8	X			BODY - HORIZ. - B.F.
B506	25	2-0		X		BODY - VERT. - DOWELS
B407	22	9-7	X	X	*	WING 3 - VERT. - F.F. & B.F.
B408	9	7-10		X		WING 3 - VERT.
B409	2	3-1		X		WING 3 & 4 - VERT. - TOP
B510	18	11-9	X	X		WING 3 & 4 - HORIZ. - F.F.
B811	18	13-5	X	X		WING 3 & 4 - HORIZ. - B.F.
B412	2	8-10		X		WING 3 - HORIZ. - F.F. & B.F. - TOP
B413	2	5-3		X		WING 3 - HORIZ. - F.F. & B.F. - TOP
B414	2	8-11	X	X		WING 3 - HORIZ. - F.F. & B.F. - TOP
B415	3	9-10	X	X		WING 3 - HORIZ. - TOP
B416	22	9-5	X	X	*	WING 4 - VERT. - F.F. & B.F.
B417	9	7-11		X		WING 4 - VERT.
B418	2	7-2		X		WING 4 - HORIZ. - F.F. & B.F. - TOP
B419	2	4-2		X		WING 4 - HORIZ. - F.F. & B.F. - TOP
B420	2	9-1	X	X		WING 4 - HORIZ. - F.F. & B.F. - TOP
B421	3	9-0	X	X		WING 4 - HORIZ. - TOP

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

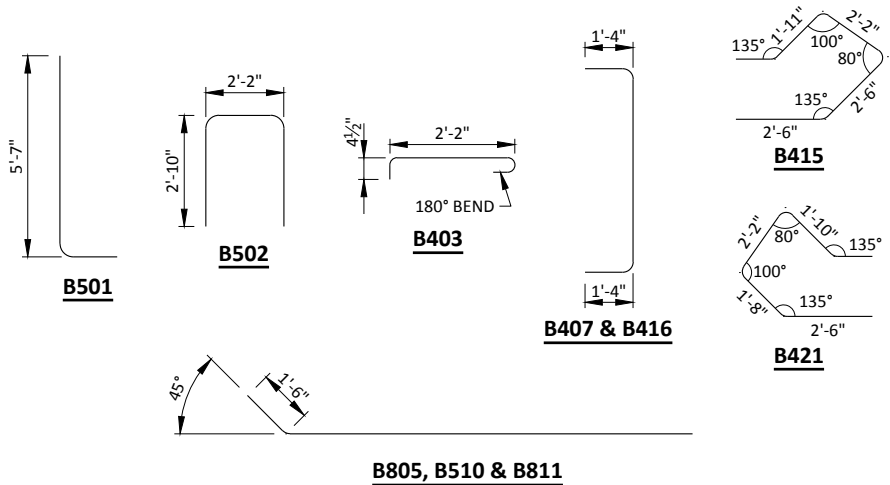
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

\* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
B407	2 SERIES OF 11	10-3 TO 8-11
B416	2 SERIES OF 11	10-4 TO 8-6

BUNDLE AND TAG EACH SERIES SEPARATELY.



MARK	'A'
B414	169°23'
B420	165°58'

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-278			
DRAWN BY		DJT	PLANS CK'D. PTB
EAST ABUTMENT DETAILS			SHEET 7 OF 9

NOTES

SUPPORT ALTERNATE TOP TRANSVERSE BARS IN SLAB BY INDIVIDUAL BAR CHAIRS AT APPROX. 3'-0" CENTERS. SUPPORT BOTTOM LONGITUDINAL BARS BY CONTINUOUS BAR CHAIRS AT APPROX. 4'-0" CENTERS.

PLACE TRANSVERSE BARS PARALLEL TO THE CENTERLINE OF SUBSTRUCTURE UNITS.

THE SLAB THICKNESS DIMENSION IS MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

BILL OF BARS

SUPERSTRUCTURE

9,100 LB (COATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
S501	54	7-3	X	X	ENDS OF DECK
S502	19	32-3		X	SLAB - TOP - LONGIT.
S503	39	26-6		X	SLAB - TOP - TRANS.
S504	37	26-6		X	SLAB - BOTTOM - TRANS.
S905	51	28-1		X	SLAB - BOTTOM - LONGIT.
S906	2	32-3		X	SLAB - BOTTOM - LONGIT. - EDGES
S607	32	6-0		X	RAIL POSTS - INTERIOR
S608	16	6-0	X	X	RAIL POSTS - CORNERS
S609	20	12-0	X	X	RAIL POSTS
S610	4	12-0	X	X	RAIL POSTS - CORNERS 1 & 3

NOTES: THE FIRST DIGIT OF A THREE DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

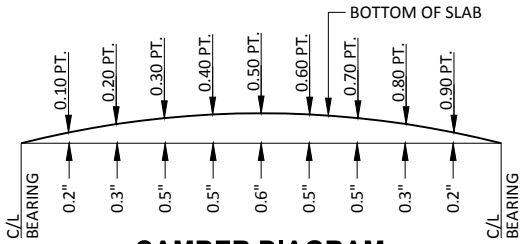
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

SOME BARS HAVE BEEN OMITTED FOR CLARITY.

SURVEY TOP OF DECK ELEVATIONS

	W. ABUT.	0.50 PT.	E. ABUT.
NORTH EDGE OF DECK			
CENTER LINE			
SOUTH EDGE OF DECK			

PRIOR TO RELEASING SLAB FASLEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C/L OF THE ABUTMENTS AND AT 0.50 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG THE EDGE OF DECK AND CENTER LINE. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

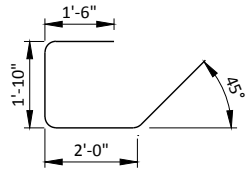


CAMBER DIAGRAM

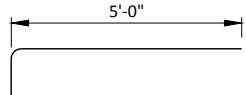
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPAN AS SHOWN TO PROVIDE FOR THEORETICAL DEADLOAD DEFLECTION AND FUTURE PLASTIC FLOW. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB OR CENTER LINE FOLLOW THIS PROCEDURE:

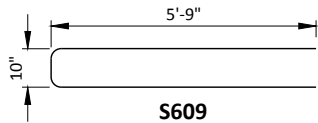
- TOP OF SLAB ELEVATION AT FINAL GRADE
- SLAB THICKNESS
- +CAMBER
- +FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (COMPUTED BY CONTRACTOR)
- =TOP OF SLAB FALSEWORK ELEVATION.



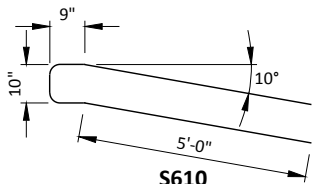
S501



S608



S609

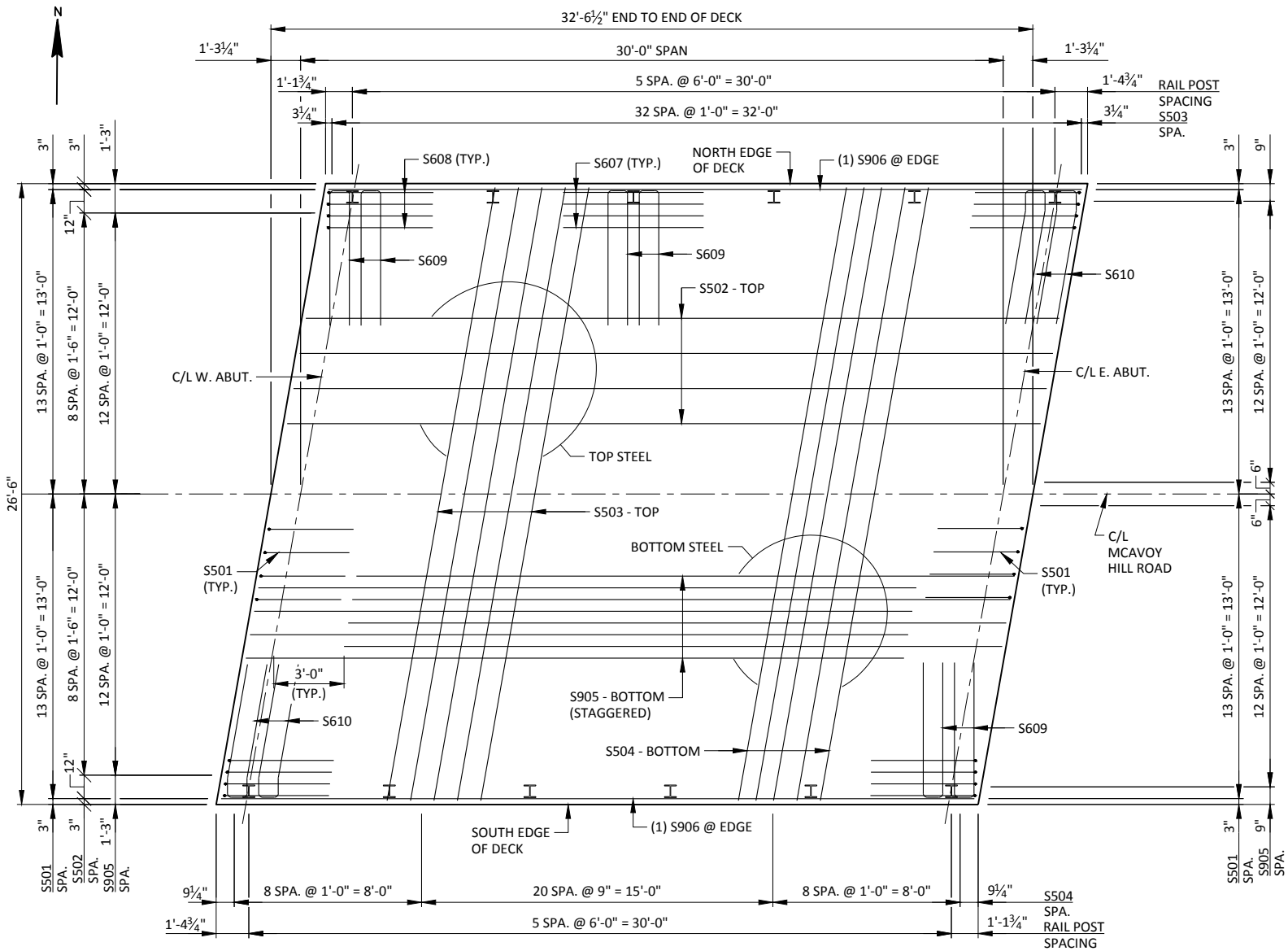


S610

LEGEND

- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ▲ ¾" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- \* DIMENSION IS NORMAL TO THE C/L OF SUBSTRUCTURE UNITS.
- ✖ SEE SHEET 4 FOR PLACEMENT OF A506 BARS AND SHEET 6 FOR PLACEMENT OF B506 BARS.

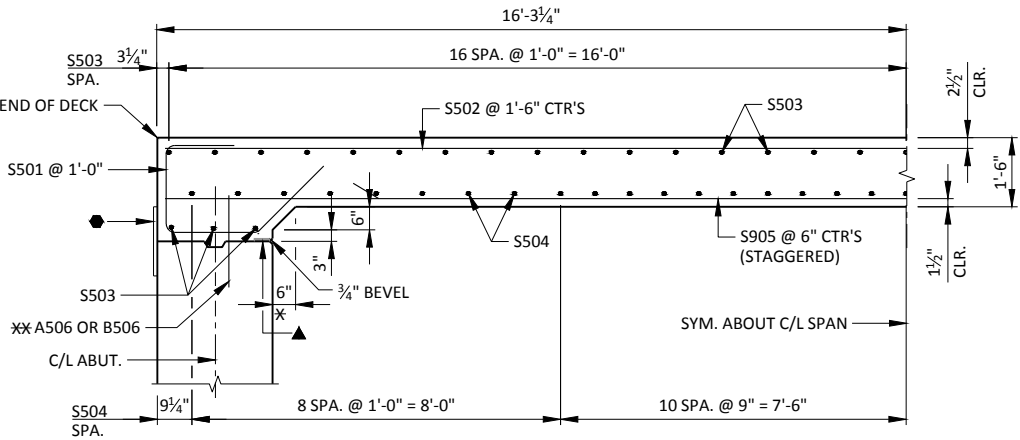
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-278			
DRAWN BY		DJT	PLANS CK'D. PTB
SUPERSTRUCTURE			SHEET 8 OF 9



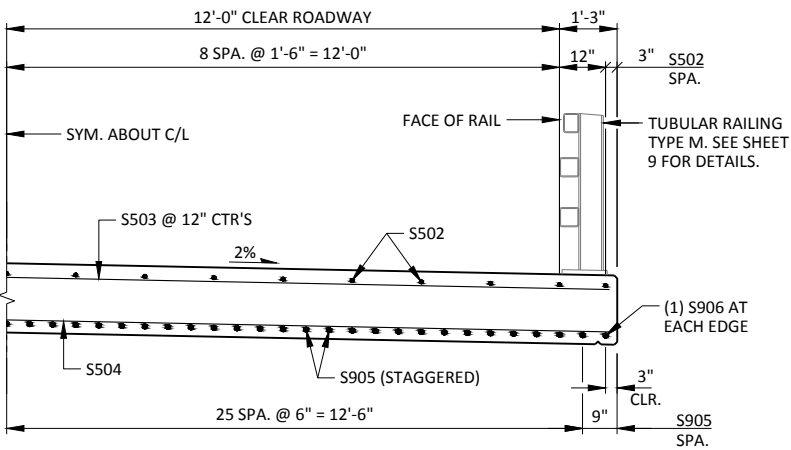
PLAN

TOP OF DECK ELEVATIONS

	C/L W. ABUT.	0.10 PNT.	0.20 PNT.	0.30 PNT.	0.40 PNT.	0.50 PNT.	0.60 PNT.	0.70 PNT.	0.80 PNT.	0.90 PNT.	C/L E. ABUT.
N. EDGE	792.86	792.81	792.76	792.71	792.66	792.61	792.56	792.50	792.45	792.40	792.35
C/L	793.17	793.12	793.07	793.02	792.97	792.92	792.87	792.81	792.76	792.71	792.66
S. EDGE	792.94	792.89	792.84	792.79	792.74	792.69	792.63	792.58	792.53	792.48	792.43



PARTIAL LONGITUDINAL SECTION THROUGH ROADWAY



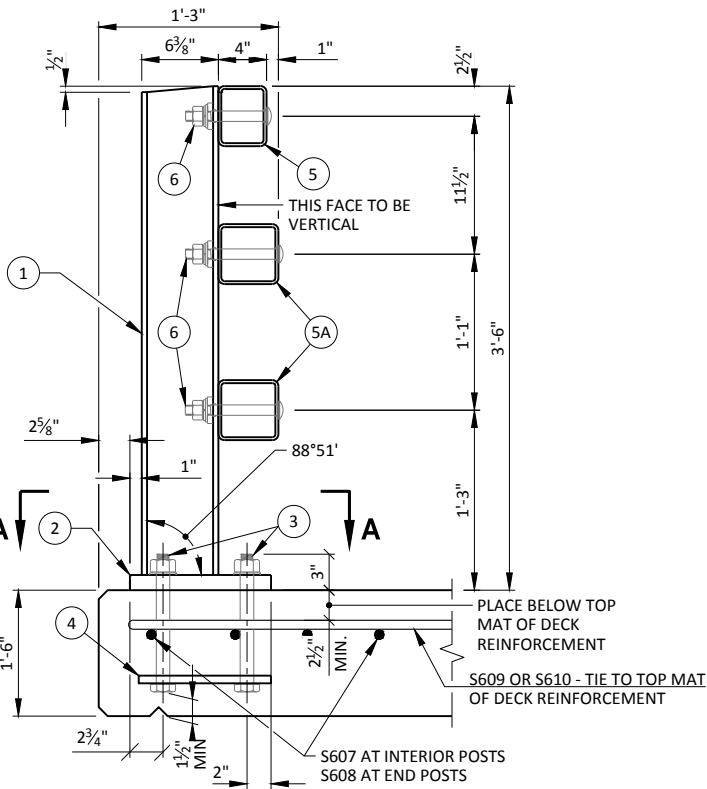
PARTIAL CROSS SECTION THROUGH ROADWAY

LEGEND

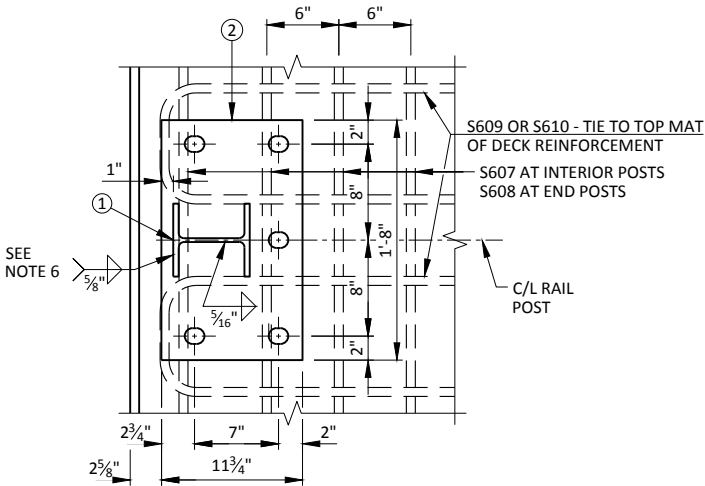
- ① W6x25 WITH 1½" x 1½" HORIZONTAL SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1¼"x11¾"x1'-8" WITH 1⅝"x1⅝" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1½" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG.
- ④ ⅝"x11"x1'-8" ANCHOR PLATE (GALVANIZED) WITH 1⅜" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TSS 5x4x0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TSS 5x5x0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ ⅞" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, ⅜"x1⅝"x1⅝" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑨ SPLICE SLEEVE FABRICATED FROM ¼" PLATE. PROVIDE "SLIDING FIT".
- ⑩ ⅜"x3⅝"x2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A ⅜"x2⅝"x2'-4" PLATE USED IN NO. 5, ⅜"x3⅝"x2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ ⅞" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1⅝"x1¼" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1⅝"x2¼" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.

GENERAL NOTES

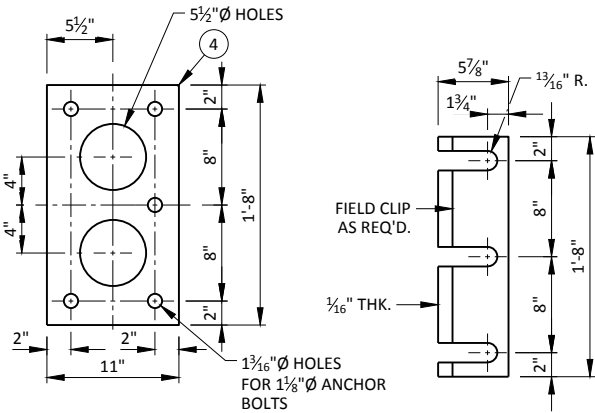
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY=50 KSI. ANCHOR PLATES AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL ⅓ TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).



SECTION THROUGH RAILING ON DECK

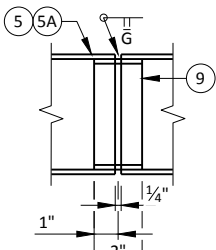


SECTION A-A



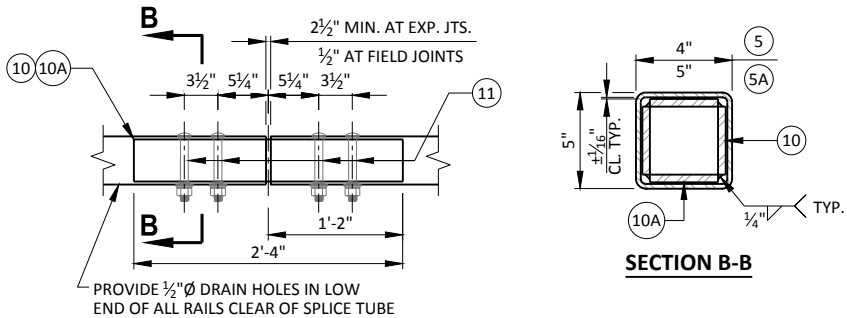
ANCHOR PLATE  
AT RAIL TO DECK CONNECTION

POST SHIM  
DETAIL

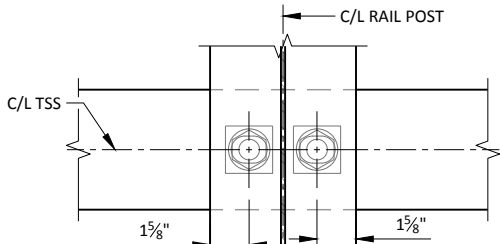


SHOP RAIL  
SPLICE DETAIL

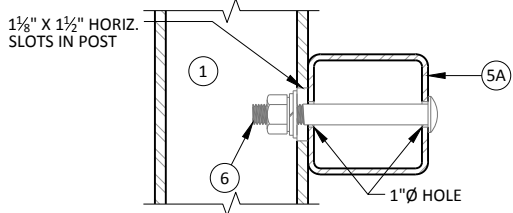
(LOCATION MUST BE  
SHOWN ON SHOP DRAWINGS)



FIELD ERECTION JOINT DETAIL



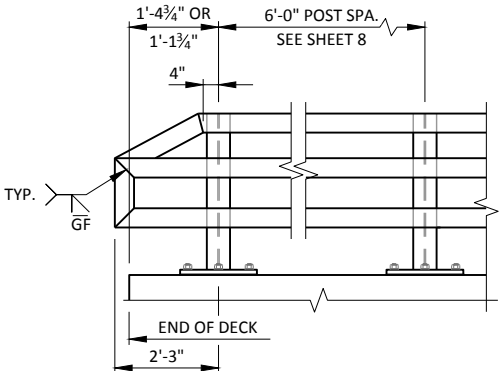
SECTION THROUGH POST WEB



SECTION THROUGH RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN.  
CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



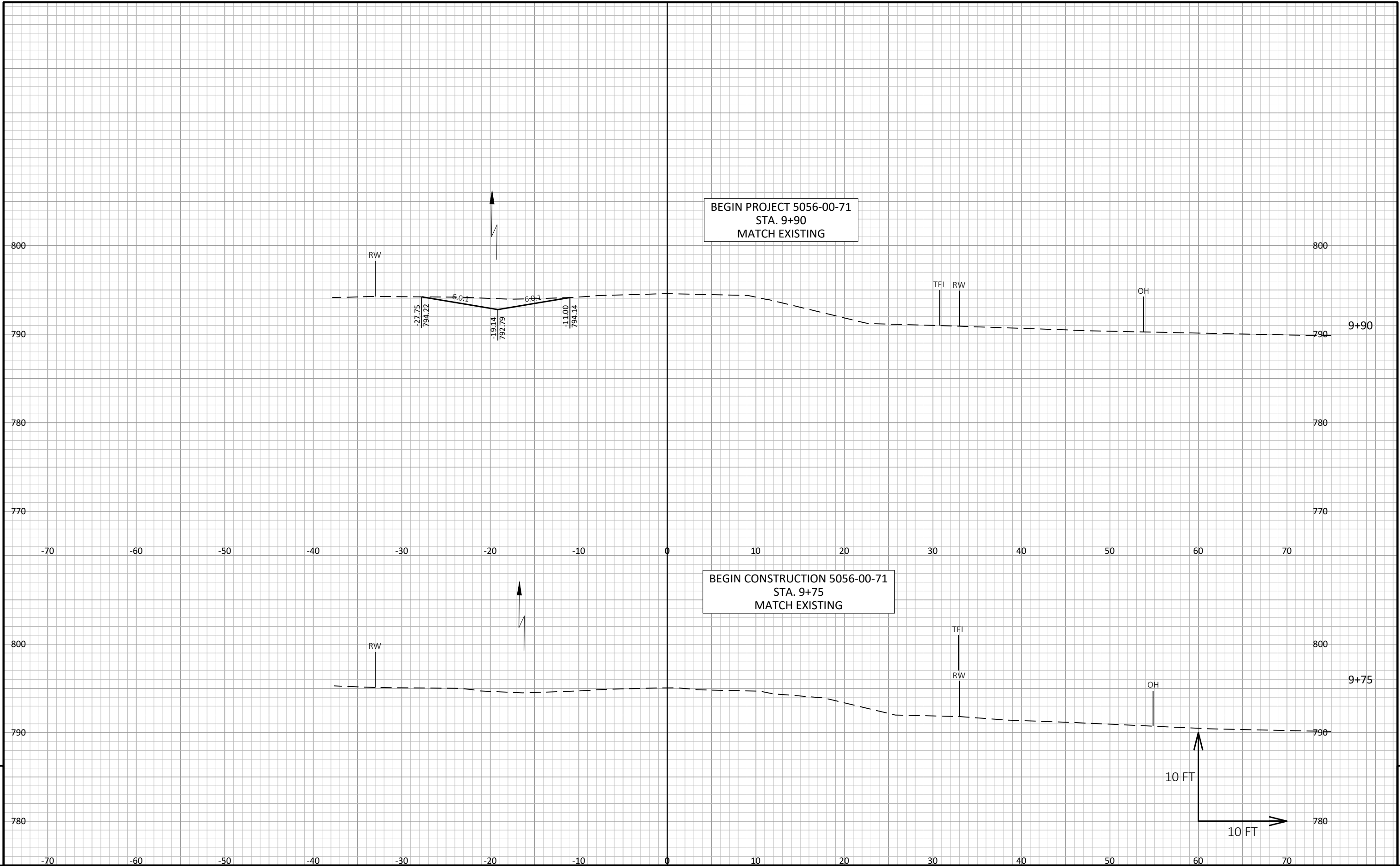
PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-278			
DRAWN BY		DJT	PLANS CK'D. PTB
TUBULAR STEEL RAILING TYPE M		SHEET 9 OF 9	

EARTHWORK-MAINLINE

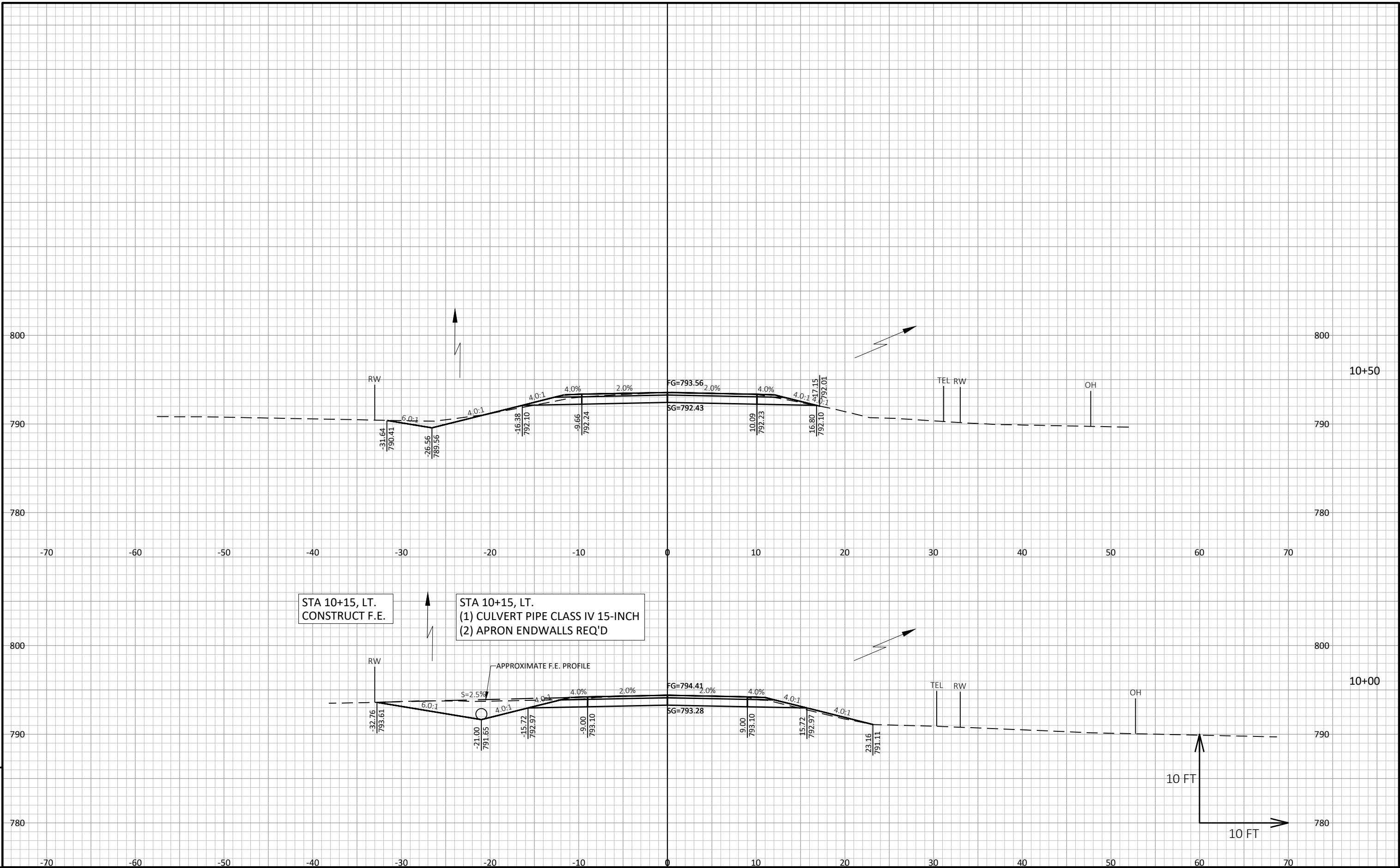
STATION	AREA (SF)			INCREMENTAL VOL (CY)			CUMMULATIVE VOLUME (CY)			
	CUT	FILL	ROCK EXC	CUT NOTE 1	FILL NOTE 2	FILL (25%) NOTE 3	CUT 1.00 NOTE 1	FILL	FILL (25%) NOTE 3	MASS ORDINATE NOTE 4
09+75	0	0	0	0	0	0	0	0	0	0
09+90	10	0	0	3	0	0	3	0	0	3
10+00	49	1	0	11	0	0	14	0	0	14
10+50	31	1	0	75	2	3	89	2	3	86
10+71	31	1	0	24	1	1	113	3	4	109
10+71	0	0	0	0	0	0	113	3	4	109
11+04	0	0	0	0	0	0	113	3	4	109
11+04	41	29	0	0	0	0	113	3	4	109
11+50	41	29	0	69	49	61	182	52	65	117
11+60	0	0	0	8	5	6	190	57	71	119
COLUMN SUBTOTALS =				190	57	71				

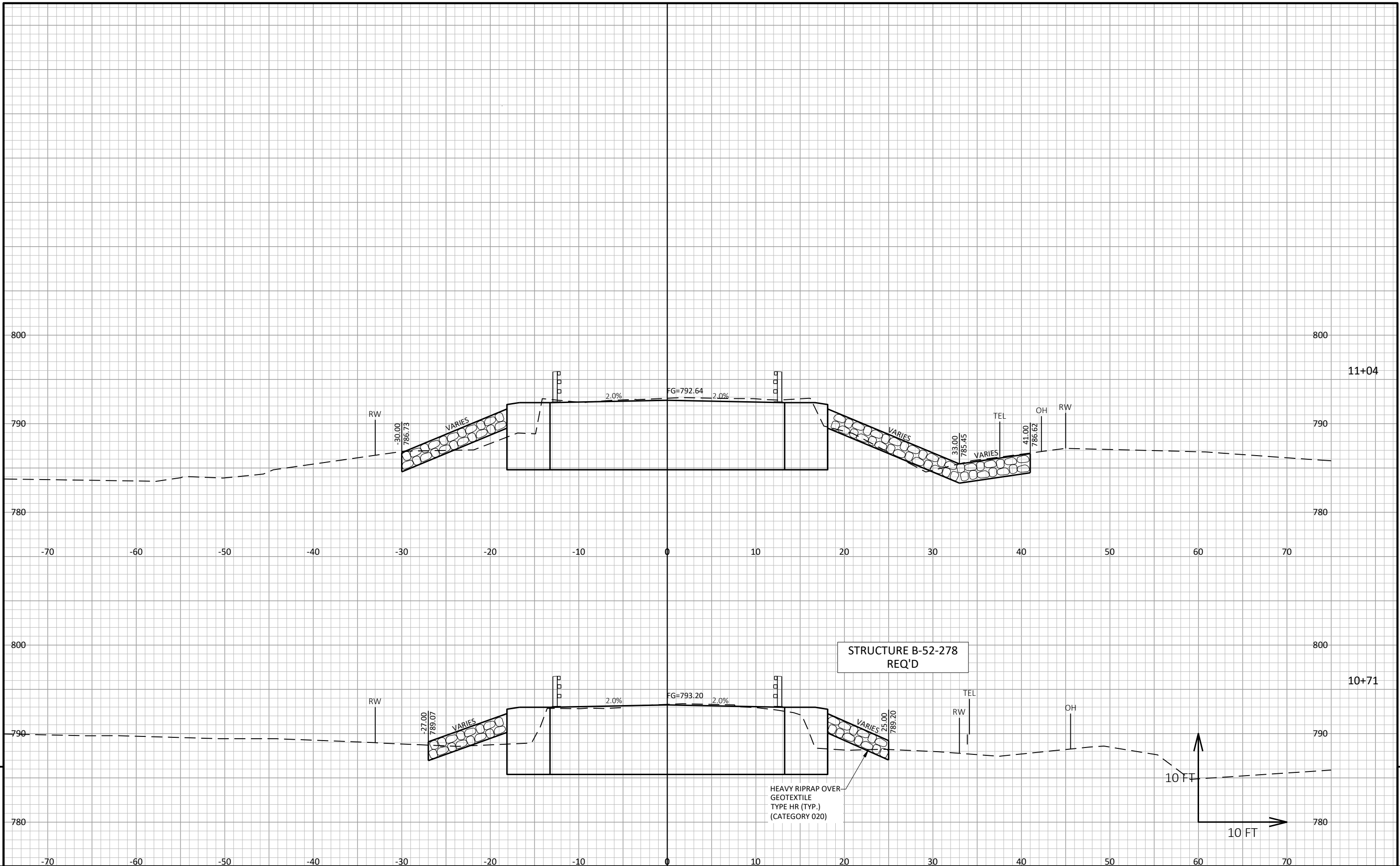
NOTES: 1 - CUT 2 - FILL 3 - FILL (25%) 4 - MASS ORDINATE	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME FILL 25%: ( UNEXPANDED FILL)*1.25 (CUT - FILL (25%))
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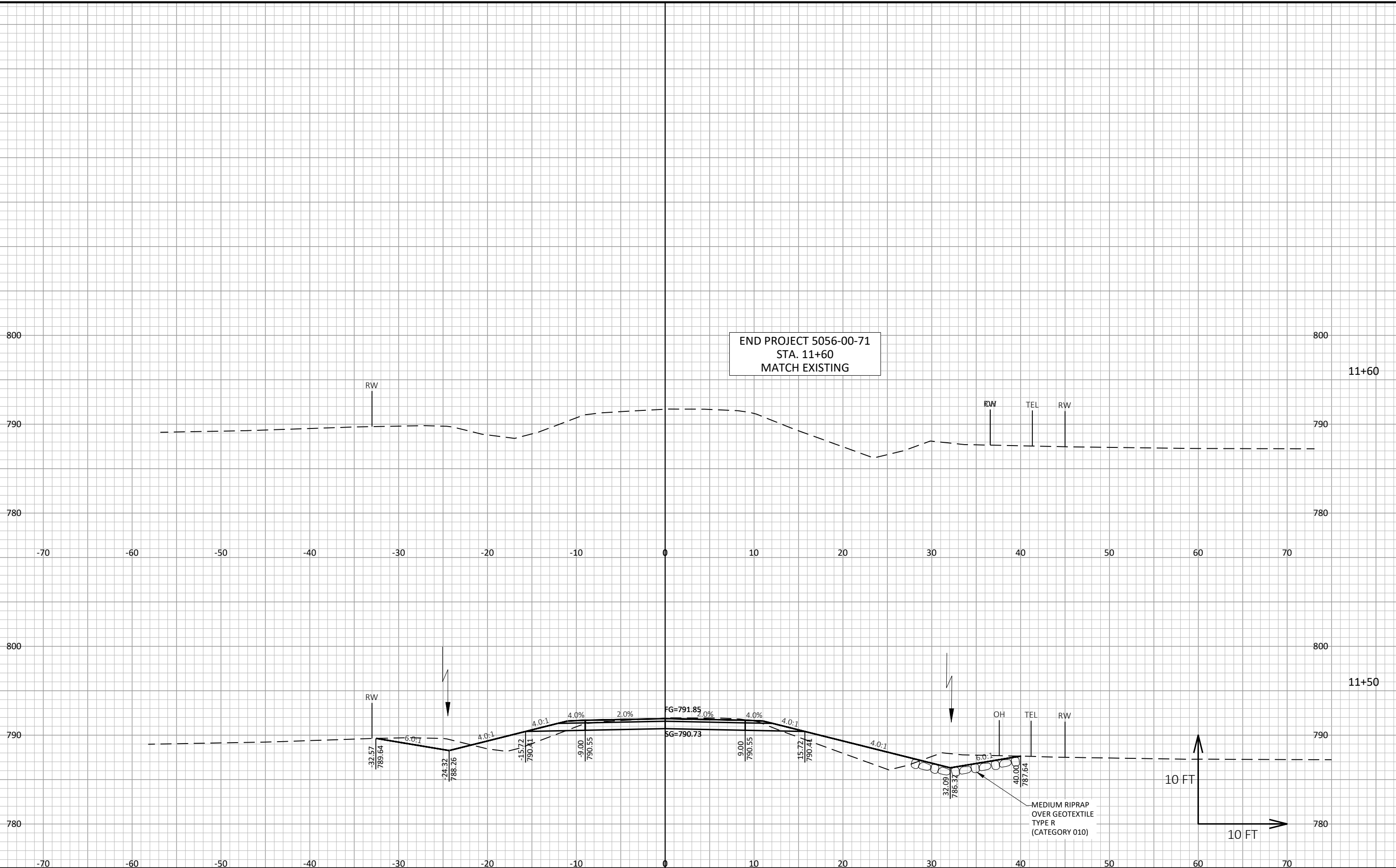
PROJECT NO: 5056-00-71	HWY: MCAVOY HILL ROAD	COUNTY: RICHLAND	CROSS SECTIONS: MAINLINE	SHEET E
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PROJECT NO: 5056-00-71	HWY: MCAVOY HILL ROAD	COUNTY: RICHLAND	CROSS SECTIONS: MAINLINE	SHEET	E
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PROJECT NO: 5056-00-71	HWY: MCAVOY HILL ROAD	COUNTY: RICHLAND	CROSS SECTIONS: MAINLINE	SHEET E
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