

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (incl. Erosion Control Plans)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 46

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT

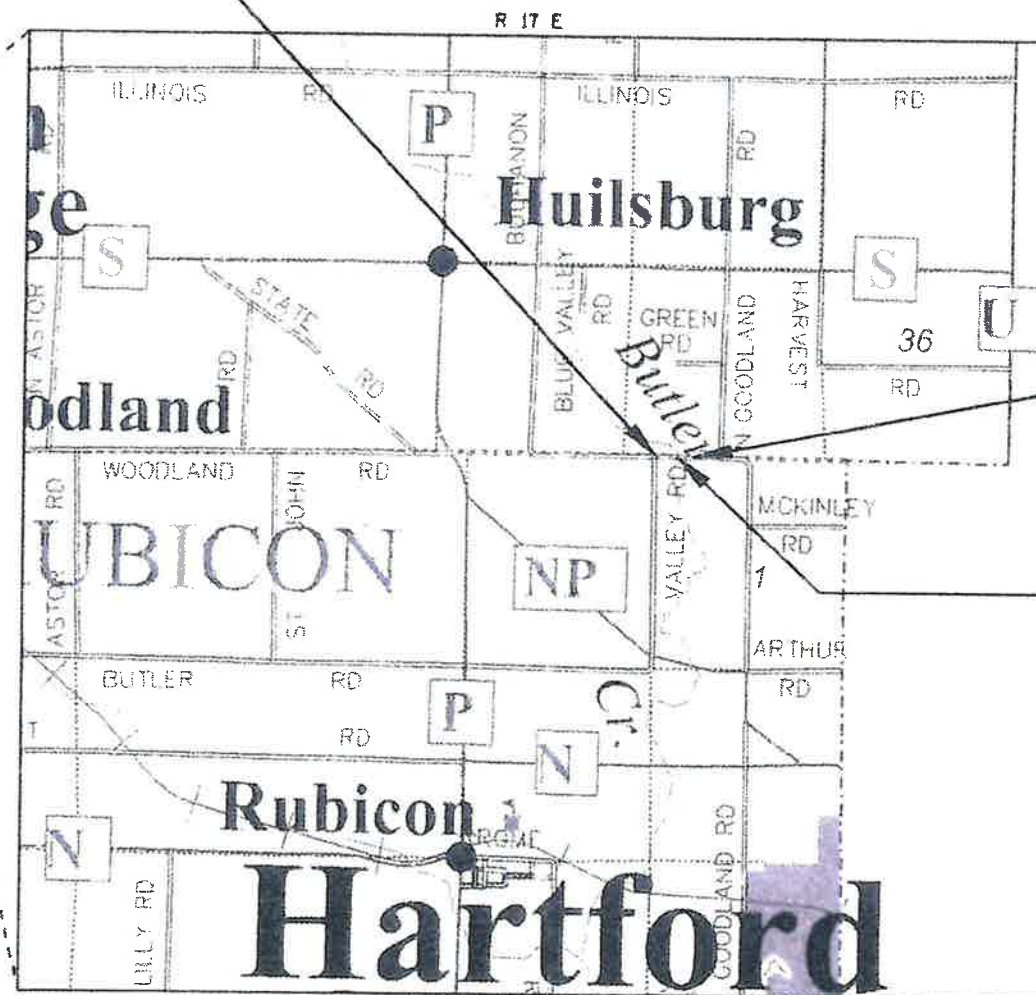
TOWN OF HERMAN, BUCHANAN RD
BUTLER CREEK BRIDGE, B-14-0224
LOCAL STREET
DODGE COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
3818-00-70		



BEGIN PROJECT 3818-00-70
STA. 9+35.00'
X=954,085.100
Y=691,978.705

STATE PROJECT NUMBER
3818-00-70



END PROJECT 3818-00-70
STA. 10+60.00'
X=954,210.096
Y=691,977.724

BRIDGE STRUCTURE
B-14-0224

DESIGN DESIGNATION 3818-00-70

A.A.D.T.	2021	=	130
A.A.D.T.	2041	=	140
D.H.V.		=	3.5
D.D.		=	50/40
T.		=	4.25'
DESIGN SPEED		=	55 MPH
ESALS		=	36,500

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW RAW LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
	WATER
MARSH AREA	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE

ACCEPTED FOR
TOWN _____ OF _____
HERMAN
DATE: 7-28-20
[Signature]
(TOWN CHAIRMAN)

ORIGINAL PLANS PREPARED BY

AYRES



7/29/2020

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	AYRES ASSOCIATES INC.
Designer	AYRES ASSOCIATES INC.
Regional Examiner	
Regional Supervisor	

APPROVED FOR THE DEPARTMENT
DATE: 7/29/2020
[Signature]
(Signature)

GENERAL NOTES

NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT LOCATION THAT ARE NOT SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR FIELD LOCATING ALL UTILITIES.

A SAWED JOINT WILL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

EXACT TRAFFIC CONTROL LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

ALL SIGN LOCATIONS SHALL BE REVIEWED BY THE ENGINEER PRIOR TO INSTALLATION.

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS DESIGNATED FOR REMOVAL BY THE ENGINEER.

PROTECT FROM DAMAGE AND COMPLETE SHOULDER WORK AROUND ANY EXISTING SIGNS OR MAILBOXES THAT ARE TO REMAIN IN PLACE.

RESTORATION OF EXPOSED SLOPES AND DITCHES SHALL TAKE PLACE WITHIN 7 CALENDAR DAYS AFTER FINISHED GRADING IS COMPLETE.

WETLANDS ARE PRESENT IN THE PROJECT AREA. DO NOT DISTURB WETLANDS OUTSIDE THE PROPOSED SLOPE INTERCEPTS.

IF AN EXISTING SIGN IS TO BE REMOVED AND REPLACED WITH A NEW SIGN, DO NOT REMOVE THE EXISTING SIGN PRIOR TO INSTALLATION OF THE NEW SIGN.

THE LOCATIONS OF EROSION CONTROL ITEMS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

ASPHALTIC PAVEMENT LAYERS:
-UPPER: 1.75-INCH
-LOWER: 2.25-INCH

ABBREVIATIONS

A.D.T.	AVERAGE DAILY TRAFFIC
ATMS	ARTERIAL TRAFFIC MANAGEMENT SYSTEM
BM	BENCHMARK
BOC	BACK OF CURB
BTWN	BETWEEN
C&G	CURB AND GUTTER
C.E.	COMMERCIAL ENTRANCE
CONST	CONSTRUCTION
CP	CONTROL POINT
CTR.	CENTER
D.D.	DIRECTIONAL DISTRIBUTION
D.H.V.	DESIGN HOURLY VOLUME
DMS	DYNAMIC MESSAGE SIGN
EB	EASTBOUND
EXIST	EXISTING
GALV.	GALVANIZED
HMA	HOT MIX ASPHALT
H.S.	HIGH STRENGTH
ITS	INTELLIGENT TRAFFIC SYSTEM
MAX	MAXIMUM
MIN	MINIMUM
NB	NORTHBOUND
NOR	NORMAL
PC	POINT OF CURVATURE
PCC	POINT OF COMMON CURVATURE
PGL	PROFILE GRADE LINE
PI	POINT OF INTERSECTION
PRC	POINT OF REVERSE CURVATURE
PT	POINT OF TANGENCY
PVT	PAVEMENT
R/L	REFERENCE LINE
REQ'D	REQUIRED
SB	SOUTHBOUND
SYM	SYMMETRICAL
T.	PERCENT TRUCKS
TCC	TRAFFIC CONDITION CAMERA
TYP	TYPICAL
VAR	VARIABLE
WB	WESTBOUND
Wt.	WEIGHT
X-WALK	CROSS WALK

PROJECT CONTACTS

DODGE COUNTY PUBLIC WORKS
BRIAN FIELD
COMMISSIONER
HIGHWAY DEPT.
211 E. CENTER STREET
JUNEAU, WI 53039-1309
P: (920) 386-3653
F: (920) 386-3525
E: BFIELD@CO.DODGE.WI.US

TOWN OF HERMAN
BEN SCHELLINGER
TOWN CHAIRMAN
W1892 ROCK ROAD
IRON RIDGE, WI 53035
P: (920) 387-9322
E: TOWNHERMAN@CONNECT.NET

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
ERIC HEGGELUND
DNR SOUTH CENTRAL REGION HEADQUARTERS
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
P: (608) 275-3301
E: ERIC.HEGGLUND@WISCONSIN.GOV

DESIGNER
AMANDA INMAN, PE
AYRES ASSOCIATES
5201 EAST TERRACE DRIVE, SUITE 200
MADISON, WI 53718
P: (608) 443-1239
E: INMANA@AYRESASSOCIATES.COM

UTILITIES

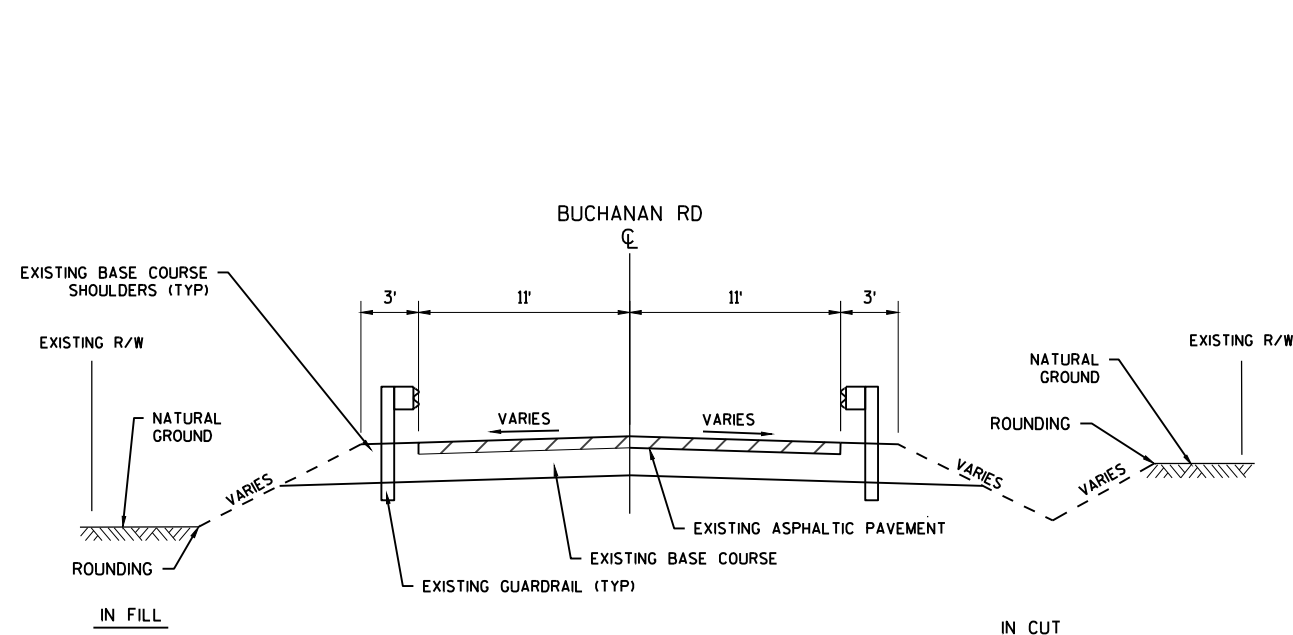
WE ENERGIES
BRIGETTE BEAMON
500 SOUTH 116TH STREET
WEST ALLIS, WI 53214
P: (414) 944-5721
E: BRIGETTE.BEAMON@WE-ENERGIES.COM

⊗ DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

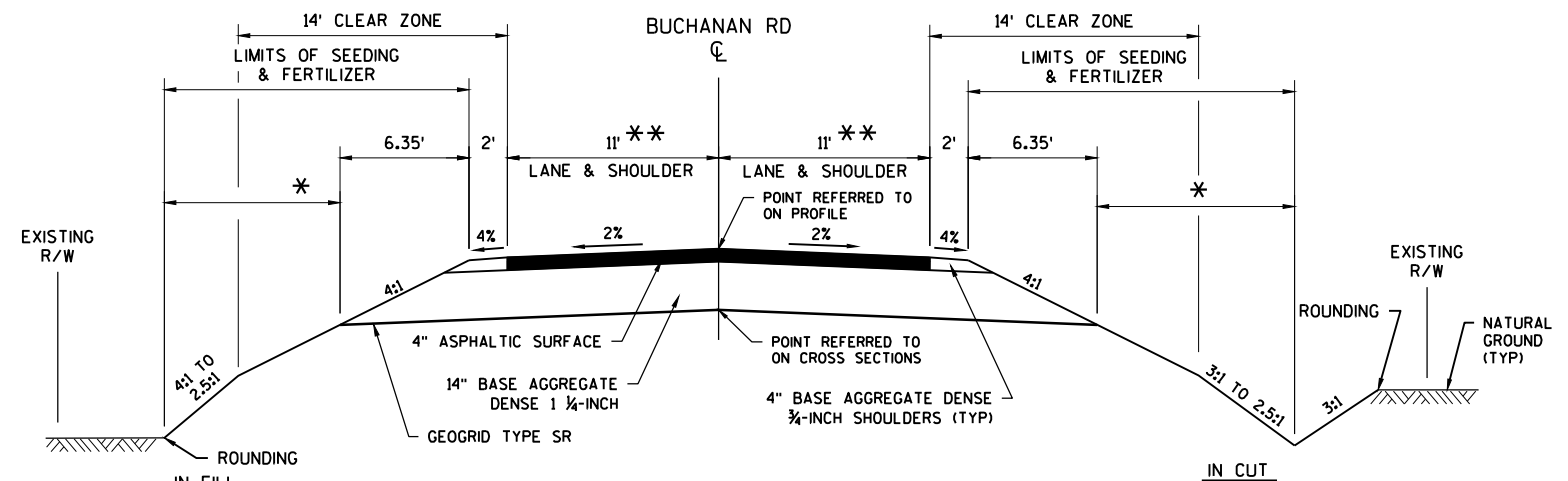


Dial 811 or (800) 242-8511

www.DiggersHotline.com



TYPICAL EXISTING SECTION



FINISHED TYPICAL SECTION

STA. 9+35 - STA. 9+80
STA. 10+15 - STA. 10+60

* LIMITS OF SALVAGED TOPSOIL

** PAVEMENT TO TAPER TO
MATCH BRIDGE WIDTH

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 0.169 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.120 ACRES

CONTROL / BENCHMARK POINT DATA					
POINT NO.	FEATURE	NORTHING	EASTING	ELEVATION	DESCRIPTION
100	CP	692008.672	953609.585	991.77	SET 5/8" X 18" REBAR W / YPC
101	CP	691986.925	954165.792	995.33	SET SURVEY SPIKE
102	CP	691956.227	954662.764	1001.15	SET 5/8" X 18" REBAR W / YPC
200	BM	691954.379	953639.843	991.70	SET RR SPIKE IN NORTH FACE PP NO. 01-15922
201	BM	691963.108	954161.441	993.74	SET CHISELED "X" ON SE BRIDGE ABUTMENT

Estimate Of Quantities

3818-00-70					
Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0004	204.0165	Removing Guardrail	LF	212.000	212.000
0006	205.0100	Excavation Common	CY	142.000	142.000
0008	206.1000	Excavation for Structures Bridges (structure) 01. B-14-0224	LS	1.000	1.000
0010	208.0100	Borrow	CY	143.000	143.000
0012	210.1500	Backfill Structure Type A	TON	180.000	180.000
0014	213.0100	Finishing Roadway (project) 01. 3818-00-70	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	15.000	15.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	265.000	265.000
0020	455.0605	Tack Coat	GAL	17.000	17.000
0022	465.0105	Asphaltic Surface	TON	54.000	54.000
0024	502.0100	Concrete Masonry Bridges	CY	112.000	112.000
0026	502.3200	Protective Surface Treatment	SY	125.000	125.000
0028	505.0400	Bar Steel Reinforcement HS Structures	LB	3,080.000	3,080.000
0030	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	12,840.000	12,840.000
0032	513.4061	Railing Tubular Type M	LF	115.000	115.000
0034	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0036	550.0500	Pile Points	EACH	8.000	8.000
0038	550.2106	Piling CIP Concrete 10 3/4 X 0.365-Inch	LF	540.000	540.000
0040	606.0300	Riprap Heavy	CY	180.000	180.000
0042	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	140.000	140.000
0044	618.0100	Maintenance And Repair of Haul Roads (project) 01. 3818-00-70	EACH	1.000	1.000
0046	619.1000	Mobilization	EACH	1.000	1.000
0048	623.0200	Dust Control Surface Treatment	SY	540.000	540.000
0050	624.0100	Water	MGAL	5.000	5.000
0052	625.0500	Salvaged Topsoil	SY	675.000	675.000
0054	628.1504	Silt Fence	LF	180.000	180.000
0056	628.1520	Silt Fence Maintenance	LF	360.000	360.000
0058	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0060	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0062	628.2008	Erosion Mat Urban Class I Type B	SY	830.000	830.000
0064	628.6005	Turbidity Barriers	SY	190.000	190.000
0066	628.7504	Temporary Ditch Checks	LF	30.000	30.000
0068	629.0210	Fertilizer Type B	CWT	1.100	1.100
0070	630.0120	Seeding Mixture No. 20	LB	19.000	19.000
0072	630.0200	Seeding Temporary	LB	19.000	19.000
0074	630.0300	Seeding Borrow Pit	LB	1.100	1.100

Estimate Of Quantities

3818-00-70

Line	Item	Item Description	Unit	Total	Qty
0076	630.0500	Seed Water	MGAL	13.000	13.000
0078	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0080	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0082	638.2602	Removing Signs Type II	EACH	6.000	6.000
0084	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0086	642.5001	Field Office Type B	EACH	1.000	1.000
0088	643.0420	Traffic Control Barricades Type III	DAY	1,170.000	1,170.000
0090	643.0705	Traffic Control Warning Lights Type A	DAY	1,820.000	1,820.000
0092	643.0900	Traffic Control Signs	DAY	910.000	910.000
0094	643.5000	Traffic Control	EACH	1.000	1.000
0096	645.0111	Geotextile Type DF Schedule A	SY	80.000	80.000
0098	645.0120	Geotextile Type HR	SY	335.000	335.000
0100	645.0220	Geogrid Type SR	SY	400.000	400.000
0102	650.4500	Construction Staking Subgrade	LF	93.000	93.000
0104	650.5000	Construction Staking Base	LF	93.000	93.000
0106	650.6500	Construction Staking Structure Layout (structure) 01. B-14-0224	LS	1.000	1.000
0108	650.9910	Construction Staking Supplemental Control (project) 01. 3818-00-70	LS	1.000	1.000
0110	650.9920	Construction Staking Slope Stakes	LF	93.000	93.000
0112	690.0150	Sawing Asphalt	LF	44.000	44.000
0114	715.0502	Incentive Strength Concrete Structures	DOL	672.000	672.000
0116	SPV.0090	Special 01. Flashing Stainless Steel	LF	69.000	69.000

BUCHANAN RD EARTHWORK SUMMARY

From/To Station	Location	Common Excavation (1) (item # 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste (4)	Borrow (item #208.0100)	Comment:
		Cut		Factor 1.30				
9+35 - 10+60	BUCHANAN RD	142	110	143	143	142	143	

- 1) Common Excavation is the Cut. Item number 205.0100.
2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill * Fill Factor
3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
4) Assumed all excavation is unsuitable for roadway fill.
All quantities shown in CY.

REMOVING GUARDRAIL

204.0165 REMOVING GUARDRAIL				
STATION	TO	STATION	OFFSET	LF
9+45	-	9+84	RT	38
9+46	-	9+84	LT	38
9+85	-	10+15	RT	30
9+85	-	10+15	LT	30
10+16	-	10+55	RT	38
10+16	-	10+55	LT	38
TOTALS				212

DUST CONTROL

623.0200 DUST CONTROL SURFACE TREATMENT SY	
PROJECT LIMITS	540
TOTAL	540

PAVING AND BASE QUANTITIES

				305.0110	305.0120	455.0605	465.0105	624.0100
				BASE AGGREGATE	BASE AGGREGATE	TACK	ASPHALTIC SURFACE	WATER
				DENSE 3/4-INCH	DENSE 1 1/4-INCH	COAT		
STA	TO	STA	OFFSET	TON	TON	GAL	TON	MGAL
9+35	--	9+80	LT/RT	6	125	8	26	2.0
10+15	--	10+60	LT/RT	6	125	8	25	2.0
UNDISTRIBUTED				3	15	1	3	0.8
TOTALS				15	265	17	54	5

STAKING ITEMS

650.4500 CONSTRUCTION STAKING SUBGRADE		650.5000 CONSTRUCTION STAKING BASE	650.6500.01 CONSTRUCTION STAKING STRUCTURE LAYOUT (B-14-0224)	650.9910.01 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (ID 3818-00-70)	650.9920 CONSTRUCTION STAKING SLOPE STAKES
CATEGORY	LOCATION	LF	LF	LS	LF
0010	9+35-10+60	93	93	--	93
0020	B-14-0224	--	--	1	--
TOTALS		93	93	1	93

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

EROSION CONTROL ITEMS

				625.0500	628.1504	628.1520	628.2008	629.0210	630.0120	630.0200	630.0300	630.0500
				SALVAGED	SILT FENCE	SILT FENCE	EROSION MAT	FERTILIZER	SEEDING	SEEDING	SEEDING	SEED
				TOPSOIL		MAINTENANCE	URBAN	TYPE B	MIXTURE	TEMPORARY	BORROW	WATER
							CLASS I TYPE B		NO. 20		PIT	
STA	TO	STA	LOCATION	SY	LF	LF	SY	CWT	LB	LB	LB	MGAL
9+25	--	10+00	LT	115	65	130	140	0.2	4	4	0.3	3
9+25	--	10+00	RT	215	0	0	230	0.3	6	6	--	5
10+00	--	10+75	LT	150	80	160	170	0.2	5	5	0.4	4
10+00	--	10+75	RT	195	0	0	215	0.3	1	1	--	1
UNDISTRIBUTED				--	35	70	75	0.1	3	3	0.5	--
TOTALS				675	180	360	830	1.1	19	19	1.1	13

EROSION CONTROL MOBILIZATION ITEMS

			628.1905	628.1910
			MOBILIZATIONS	MOBILIZATIONS
			EROSION	EMERGENCY
			CONTROL	EROSION
				CONTROL
LOCATION			EACH	EACH
ID 3818-00-70			4	4
TOTALS			4	4

SIGNS

		634.0612	637.2230	638.2602	638.3000	SIGNAGE TYPE
		POSTS WOOD	SIGNS TYPE II	REMOVING	REMOVING	
		4X6-INCH X 12-FT	REFLECTIVE F	SIGNS TYPE II	SMALL SIGN	
					SUPPORTS	
STATION	LOC	EACH	SF	EACH	EACH	
9+75	RT	--	--	1	1	R12-1 (WEIGHT LIMIT 10 TONS)
9+89	LT	1	3	1	1	W5-52L
9+89	RT	1	3	1	1	W5-52R
10+11	LT	1	3	1	1	W5-52R
10+11	RT	1	3	1	1	W5-52L
10+30	LT	--	--	1	1	R12-1 (WEIGHT LIMIT 10 TONS)
TOTALS		4	12	6	6	

TURBIDITY BARRIERS

		628.6005
LOCATION		SY
WEST ABUT		90
EAST ABUT		85
UNDISTRIBUTED		15
TOTAL		190

TEMPORARY DITCH CHECKS

		628.7504
LOCATION		LF
UNDISTRIBUTED		30
TOTAL		30

TRAFFIC CONTROL ITEMS

		643.0420		643.0705		643.0900		643.5000
		BARRICADES		WARNING LIGHTS		SIGNS		TRAFFIC
		TYPE III		TYPE A				CONTROL
LOCATION	DURATION	NO.	DAY	NO.	DAY	NO.	DAY	EACH
PER SDD 15C2	65	18	1,170	28	1,820	14	910	--
BUCHANAN RD	--	--	--	--	--	--	--	1
TOTALS		1,170		1,820		910		1

GEOGRID TYPE SR

		645.0220
LOCATION		SY
STA 9+35 - STA 9+80		200
STA 10+15 - STA 10+60		200
TOTAL		400

SAWING ASPHALT

			690.0150
STATION	LOCATION		LF
9+35	LT & RT		22
10+60	LT & RT		22
TOTAL			44

TRAFFIC CONTROL PLACEMENT SUBJECT TO ENGINEER APPROVAL

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

CONVENTIONAL SYMBOLS

SECTION LINE
QUARTER LINE
SIXTEENTH LINE
NEW REFERENCE LINE
NEW R/W LINE
EXISTING R/W LINE
PROPERTY LINE
LOT, TR. AND OTHER MINOR LINES
SLOPE INTERCEPT
CORPORATE LIMITS
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.)
FEE ACQUISITION AREA (HATCHING VARIES BY OWNER)
TEMP. LIMITED EASEMENT AREA
EASEMENT AREA (HIGHWAY, PERMANENT LIMITED, OR RESTRICTED DEVELOPMENT)
TRANSMISSION STRUCTURES
BUILDING
BUILDING (TO BE REMOVED)
BRIDGE

PARCEL NUMBER (25)
PRW POINT NUMBER (100)
SECTION CORNER
NOTATION FOR COMBUSTIBLE FLUIDS
NOTATION FOR HIGH VOLTAGE TRANSMISSION LINES
ACCESS CONTROLLED BY ACQUISITION
NO ACCESS (BY STATUTORY AUTHORITY)
ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)
NO ACCESS (NEW HIGHWAY)
NATIONAL GEODETIC SURVEY MONUMENT
SIXTEENTH CORNER MONUMENT
PARALLEL OFFSETS

UTILITY NUMBER (40)
TLE POINT NUMBER (1100)
R/W MONUMENT
NON-MONUMENTED R/W POINT
FOUND IRON PIN
VALVE (GAS, WATER, ETC.)
SIGN
OFF-PREMISE SIGN

CONVENTIONAL UTILITY SYMBOLS
WATER
GAS
TELEPHONE
OVERHEAD TRANSMISSION LINES
ELECTRIC
CABLE TELEVISION
FIBER OPTIC
SANITARY SEWER
STORM SEWER
ELECTRIC TOWER
NON-COMPENSABLE
COMPENSABLE
POWER POLE
TELEPHONE POLE
TELEPHONE PEDESTAL

CURVE DATA ABBREVIATIONS
LONG CHORD
LONG CHORD BEARING
RADIUS
DEGREE OF CURVE
CENTRAL ANGLE
LENGTH OF CURVE
TANGENT
DIRECTION AHEAD
DIRECTION BACK
LCH
LCB
R
D
Δ / DELTA
L
T
DA
DB

SCHEDULE OF LANDS AND INTERESTS REQUIRED

PARCEL NO.	OWNER(S)	INTEREST REQUIRED	R/W (ACRES)			
			FEE	EXISTING	TOTAL	PLE
1	STEVEN P AND MARY M WETOR	PLE	0.00	0.00	0.00	0.05
2	JOSEPH A AND CAROL J BURA	PLE	0.00	0.00	0.00	0.08

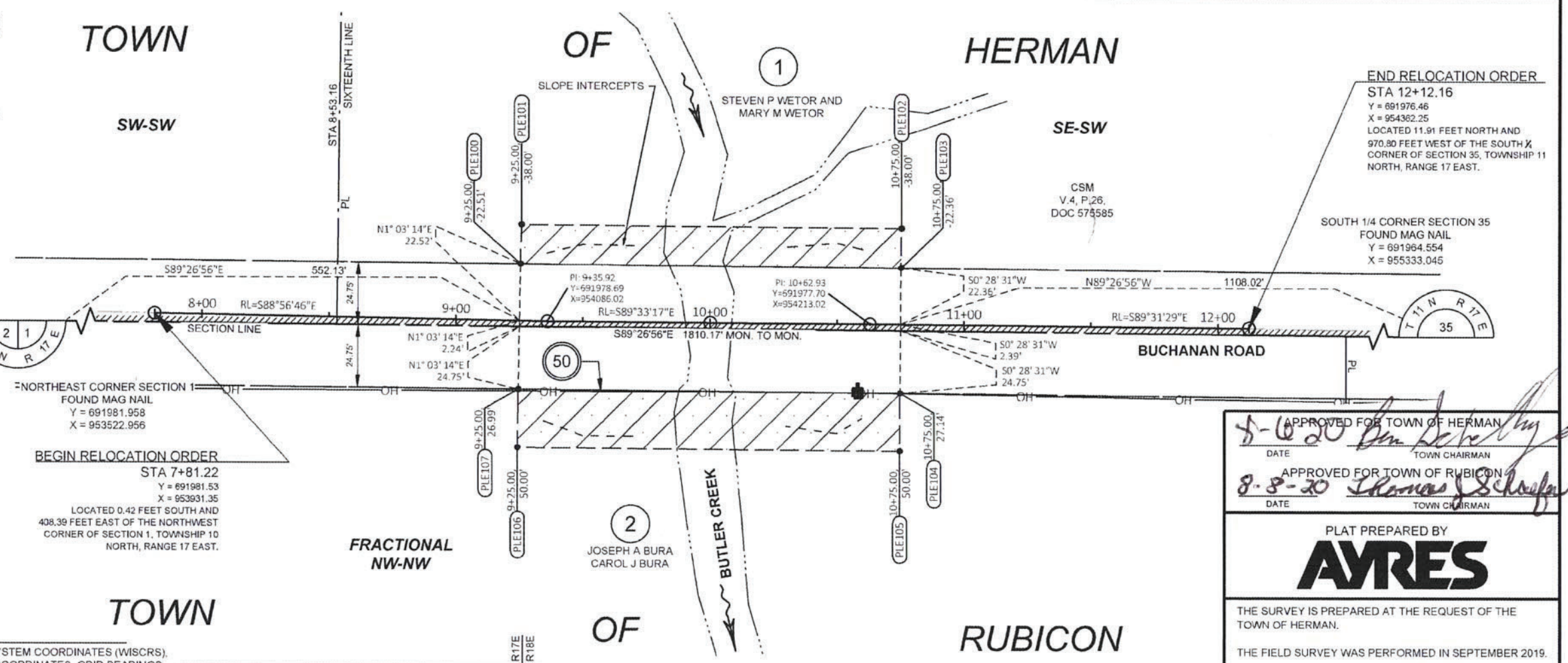
UTILITY INTERESTS REQUIRED

PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED
50	WE ENERGIES	RELEASE OF RIGHTS

R/W PROJECT NUMBER 3818-00-00	SHEET NUMBER 4.01	TOTAL SHEETS 1
CONSTRUCTION PROJECT NUMBER 3818-00-00		
PLAT OF RIGHT OF WAY REQUIRED FOR BUCHANAN ROAD		
BUCHANAN ROAD		DODGE COUNTY

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE COUNTY.

50 WE ENERGIES
PARCEL 2 - NO EASEMENT OF RECORD



CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	OUTLOT	OL
ACRES	AC	PAGE	P
AHEAD	AH	POINT OF TANGENCY	PT
ALUMINUM	ALUM	PROPERTY LINE	PL
AND OTHERS	ET AL	RECORDED AS	RA
BACK	BK	REEL / IMAGE	RI
BLOCK	BLK	REFERENCE LINE	RL
CENTERLINE	CL	PERMANENT LIMITED EASEMENT	PLE
CERTIFIED SURVEY MAP	CSM	POINT OF BEGINNING	PGB
CONCRETE	CONC	POINT OF CURVATURE	PC
COUNTY	CO	POINT OF COMPOUND CURVE	PCC
COUNTY TRUNK HIGHWAY	CTH	POINT OF INTERSECTION	PI
DISTANCE	DIST	REMAINING	REM
CORNER	COR	RESTRICTIVE DEVELOPMENT EASEMENT	RDE
DOCUMENT NUMBER	DOC	RIGHT	RT
EASEMENT	EASE	RIGHT OF WAY	RW
EXISTING	EX	SECTION	SEC
GAS VALVE	GV	SEPTIC VENT	SEPV
GRID NORTH	GN	SQUARE FEET	SF
HIGHWAY EASEMENT	HE	STATE TRUNK-HIGHWAY	STH
IDENTIFICATION	ID	STATION	STA
LAND CONTRACT	LC	TELEPHONE PEDESTAL	TP
LEFT	LT	TEMPORARY LIMITED EASEMENT	TLE
MONUMENT	MON	TRANSPORTATION PROJECT PLAT	TTP
NATIONAL GEODETIC SURVEY	NOS	UNITED STATES HIGHWAY	USH
NUMBER	NO	VOLUME	V

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), DODGE COUNTY, NAD83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (3/4"x24" CAPPED IRON REBAR WEIGHING 1.50 LBS./LIN. FT.) AND ARE PLACED PRIOR TO OR AT THE TIME OF LAND TITLE TRANSFER.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

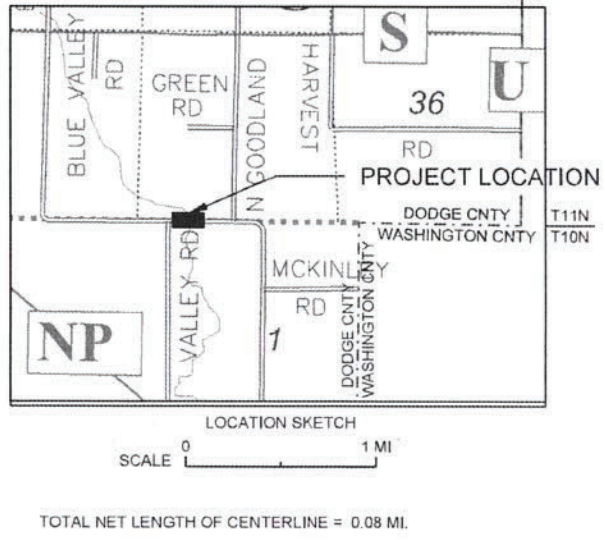
DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINT OF REFERENCE:

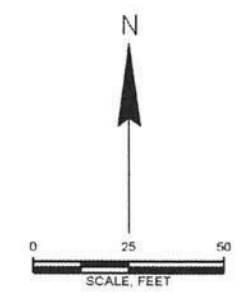
EXISTING HIGHWAY RIGHT-OF-WAY FOR ROAD NAME SHOWN HEREIN IS BASED ON PUBLIC ROAD RECORD #38, VOLUME A, PAGE 361 AND IS PRESUMED TO BE 49.50 FEET IN WIDTH.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHTS TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.



COURSE TABLE

100-101	N01° 03' 14"E	15.49'
101-102	S89° 30' 31"E	149.62'
102-103	S00° 28' 31"W	15.64'
103-104	S00° 28' 31"W	49.50'
104-105	S00° 28' 31"W	22.86'
105-106	N89° 30' 26"W	150.50'
106-107	N01° 03' 14"E	23.01'



APPROVED FOR TOWN OF HERMAN
DATE 8-6-20 TOWN CHAIRMAN

APPROVED FOR TOWN OF RUBICON
DATE 8-8-20 TOWN CHAIRMAN

PLAT PREPARED BY
AYRES

THE SURVEY IS PREPARED AT THE REQUEST OF THE TOWN OF HERMAN.

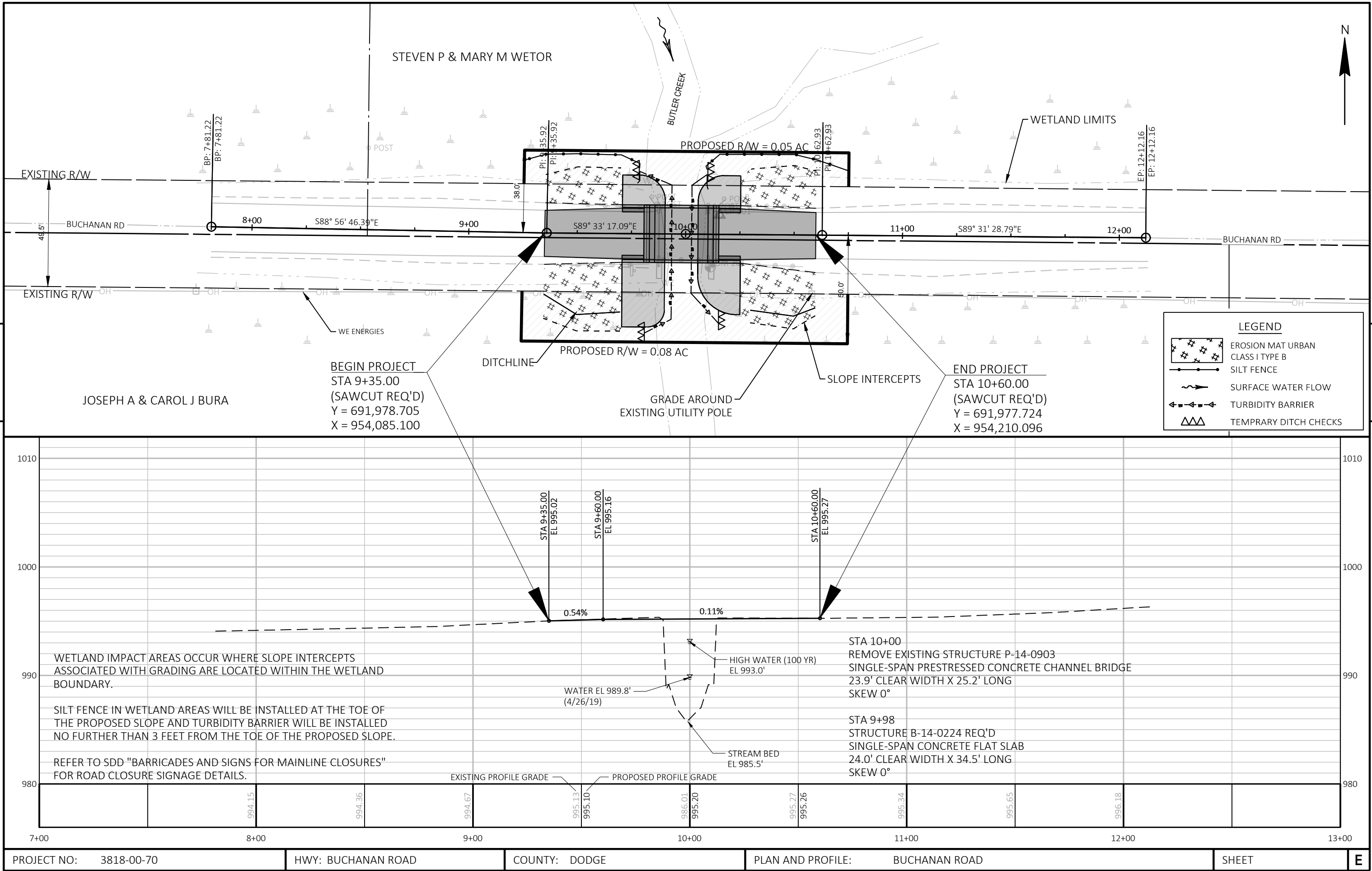
THE FIELD SURVEY WAS PERFORMED IN SEPTEMBER 2019.

THIS SURVEY IS ACCURATE TO THE BEST OF MY KNOWLEDGE AND BELIEF.

WISCONSIN
BENJAMIN J LARSON
S-3006
EAST TROY WISCONSIN
LAND SURVEYOR

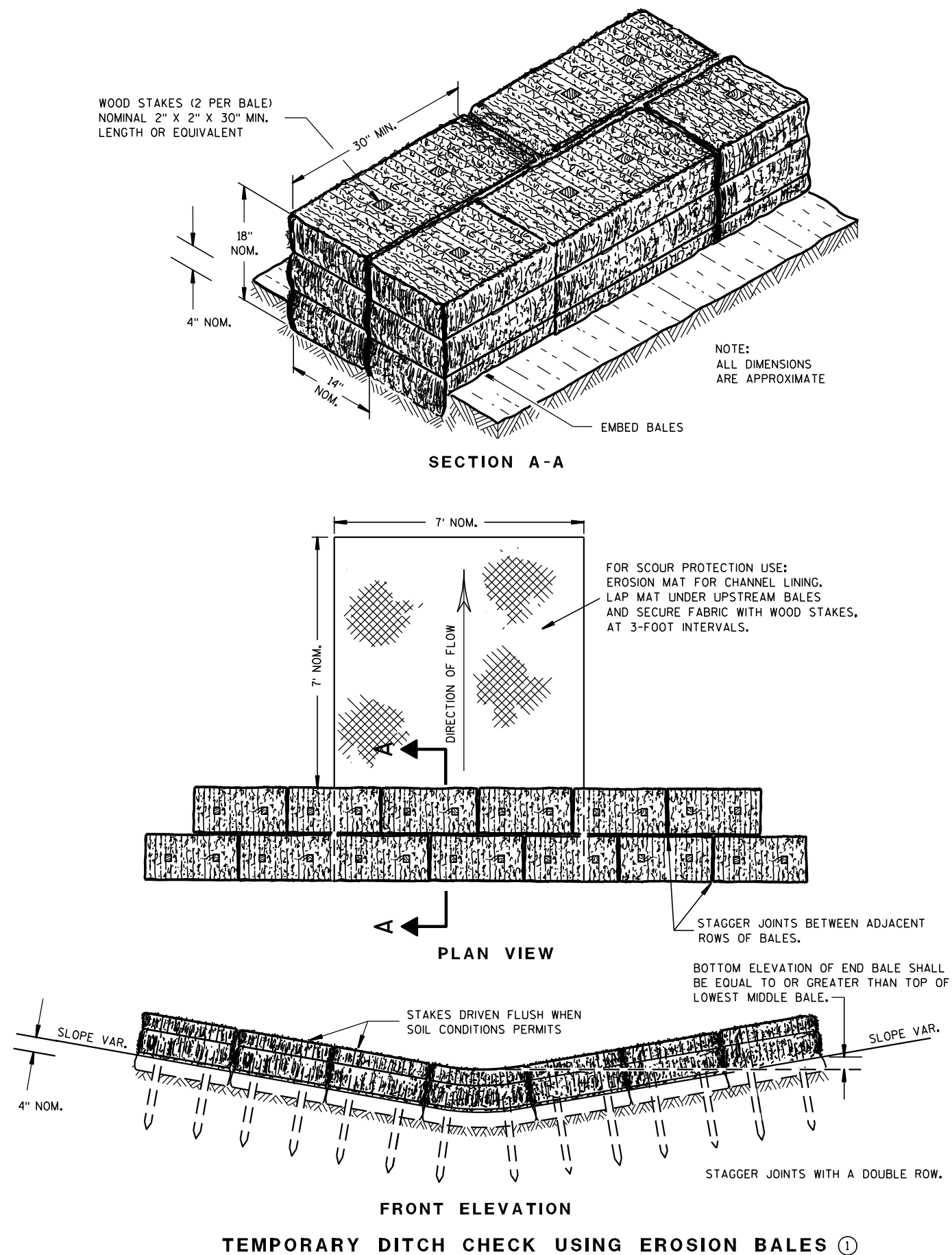
REVISION DATE

BENJAMIN J LARSON, P.L.S. S-3006
August 5, 2020
DATE



Standard Detail Drawing List

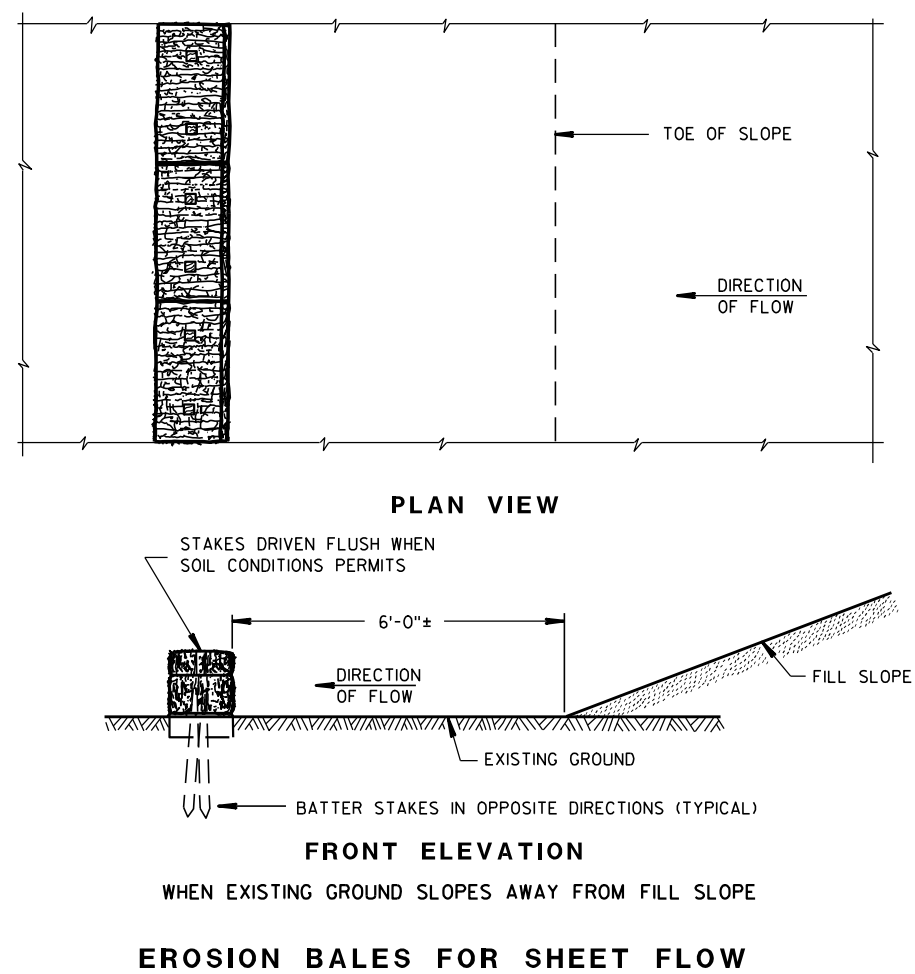
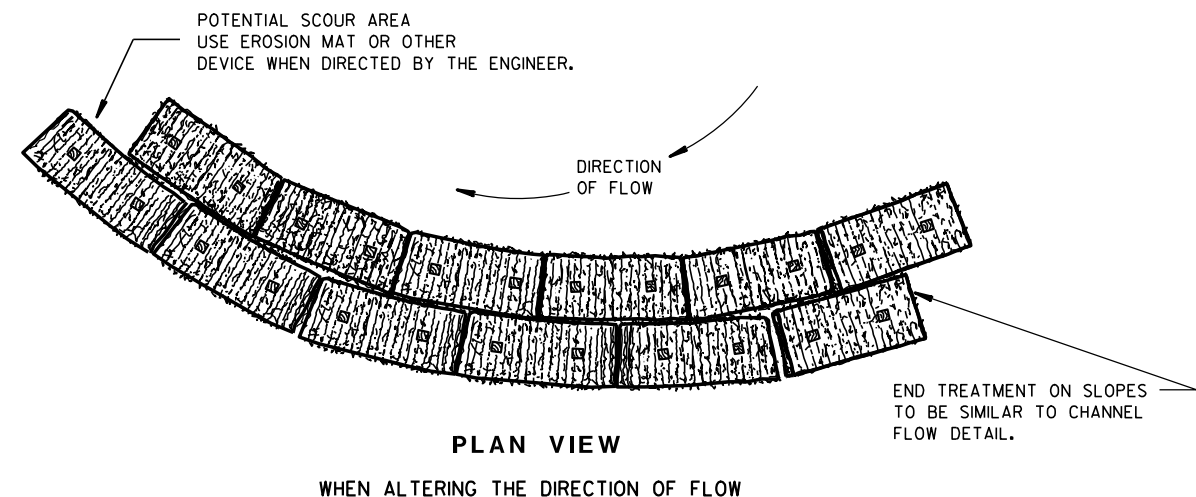
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-08A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-08B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

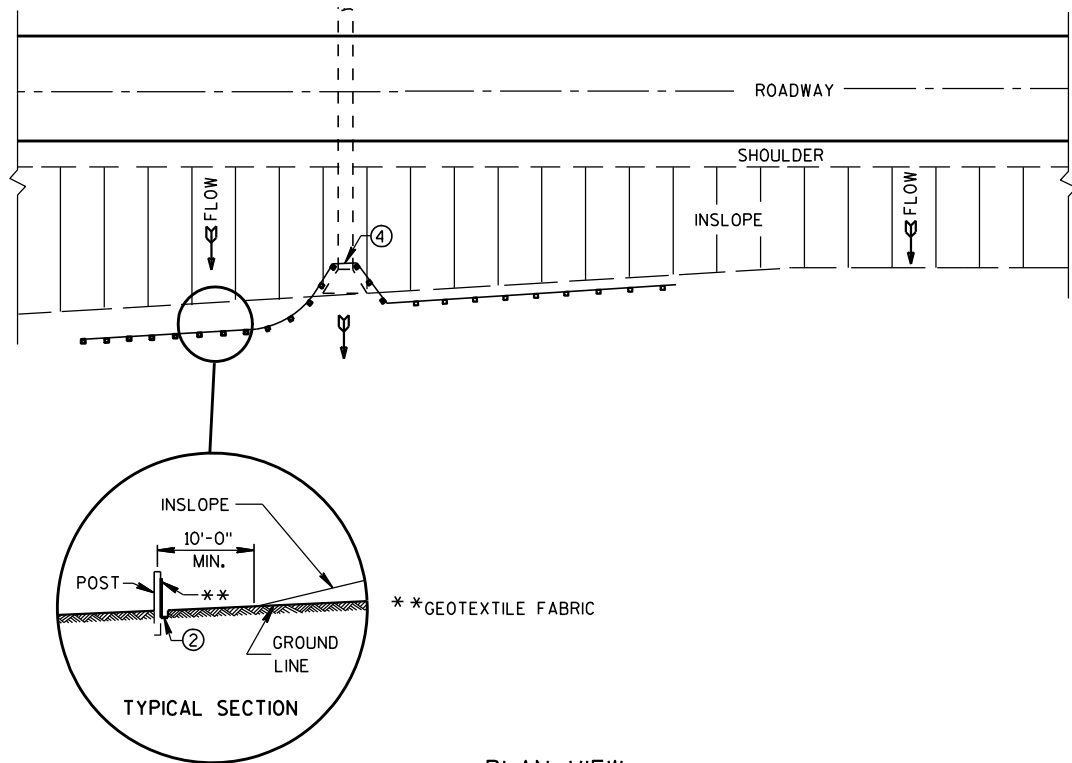
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

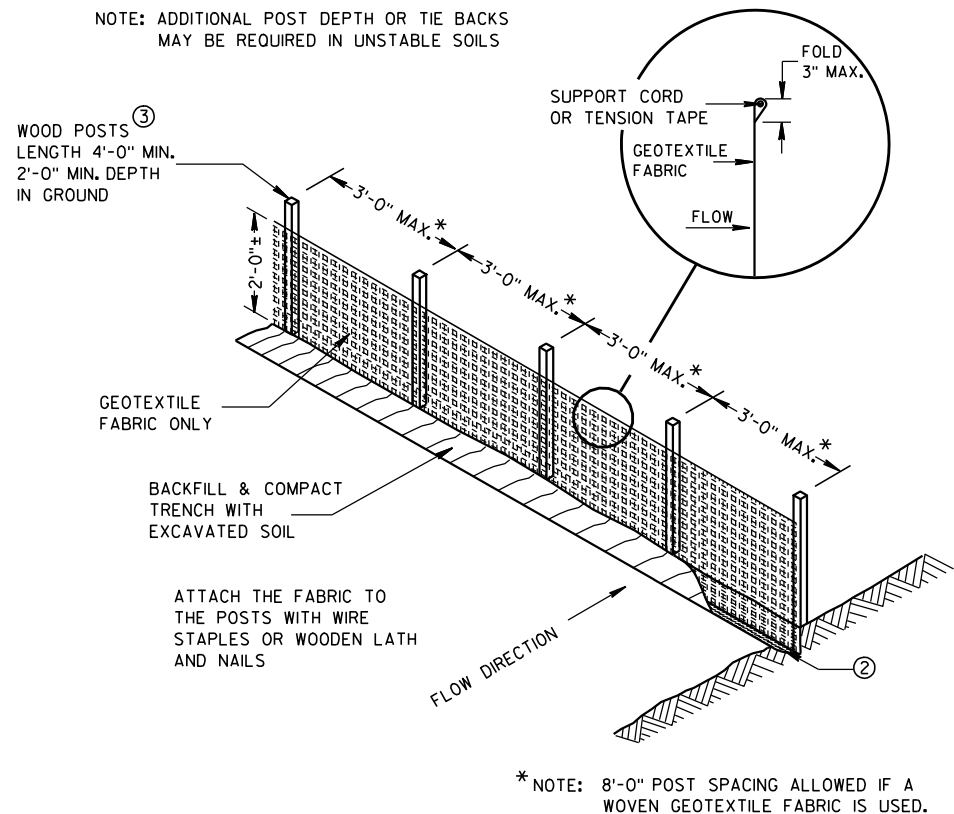
APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

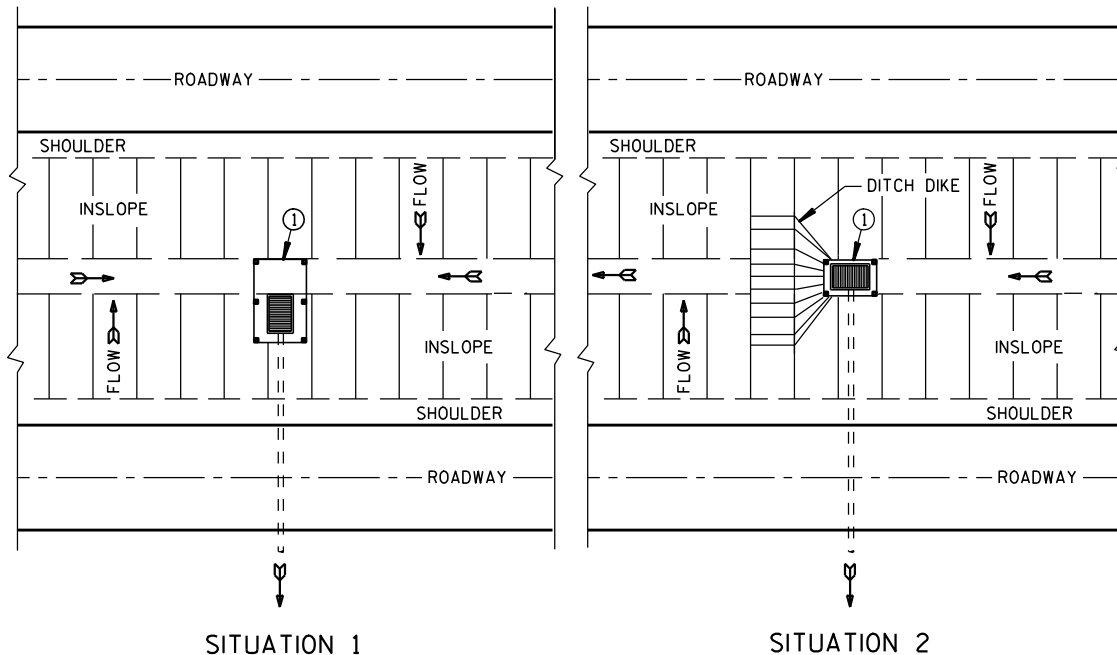
FHWA



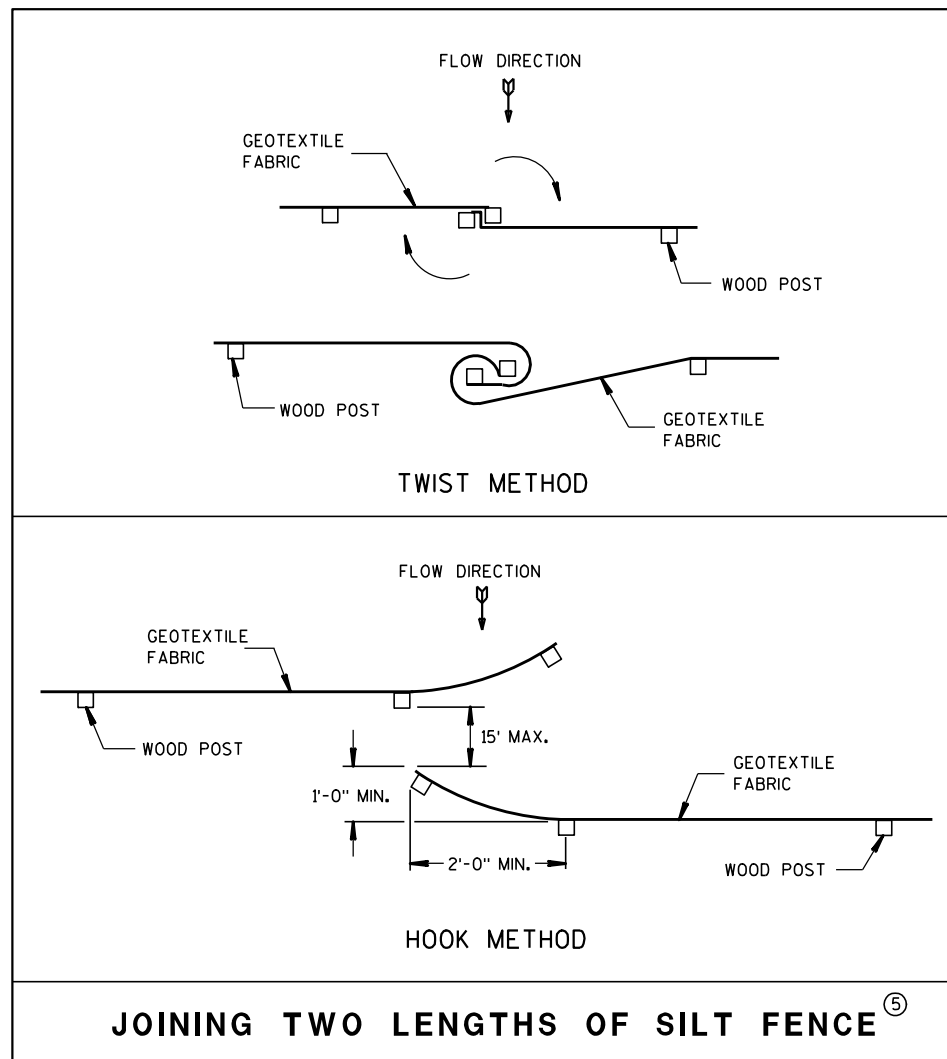
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

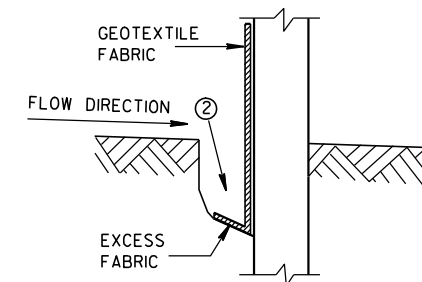


JOINING TWO LENGTHS OF SILT FENCE

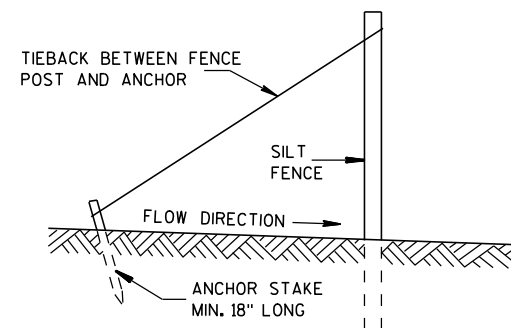
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

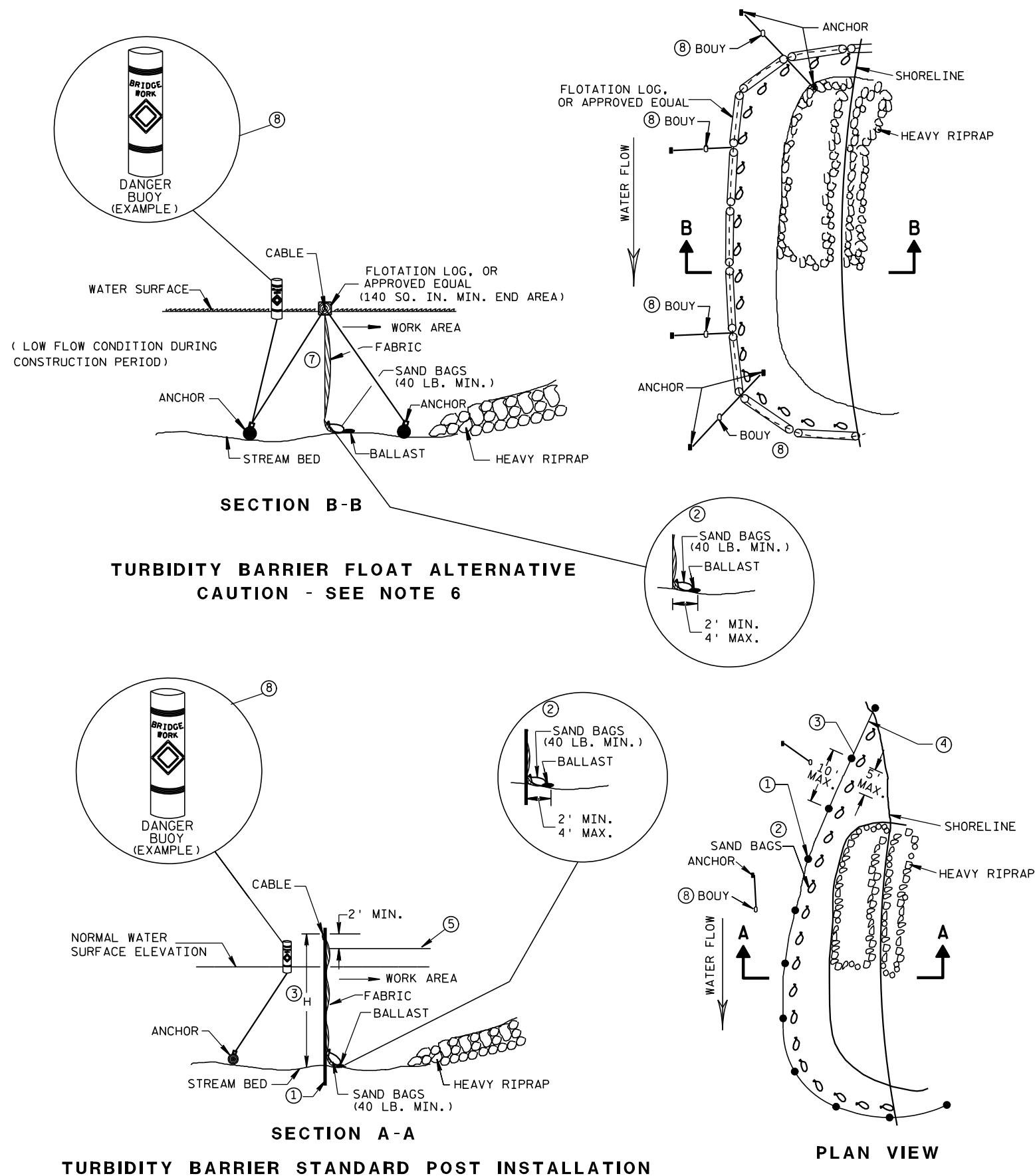


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

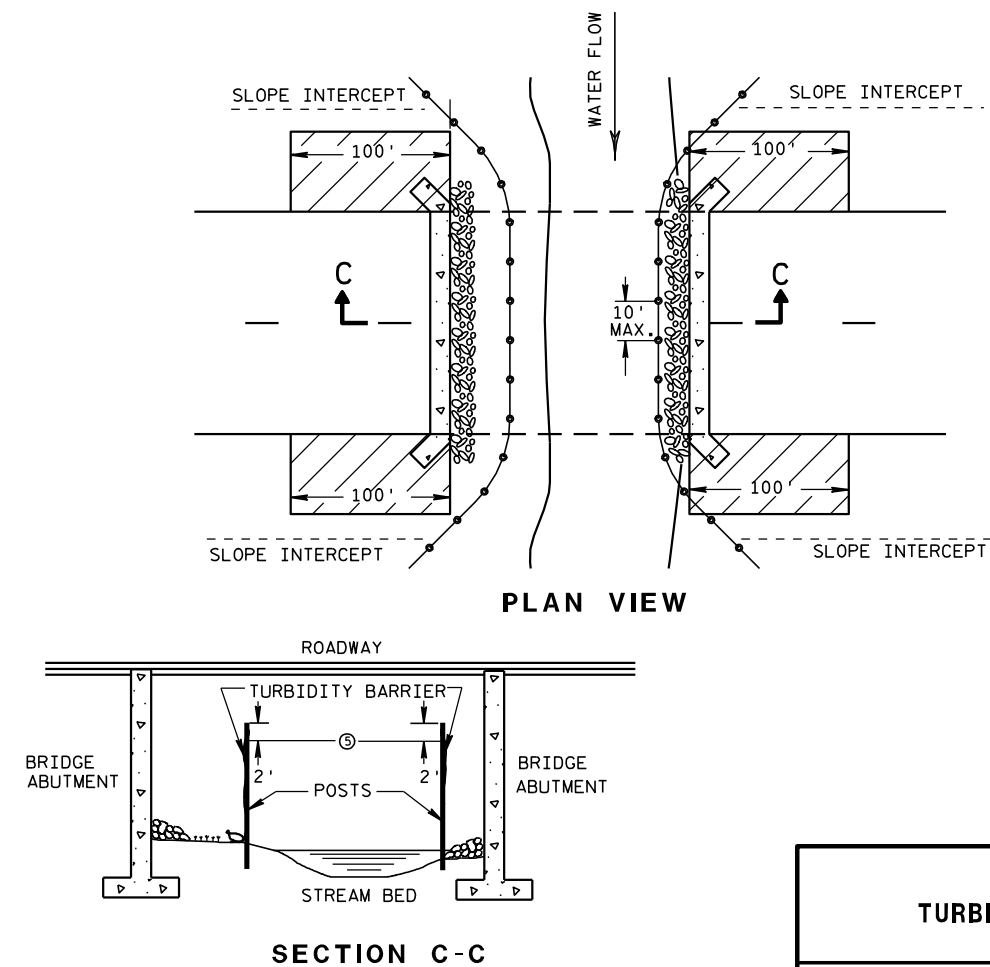


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

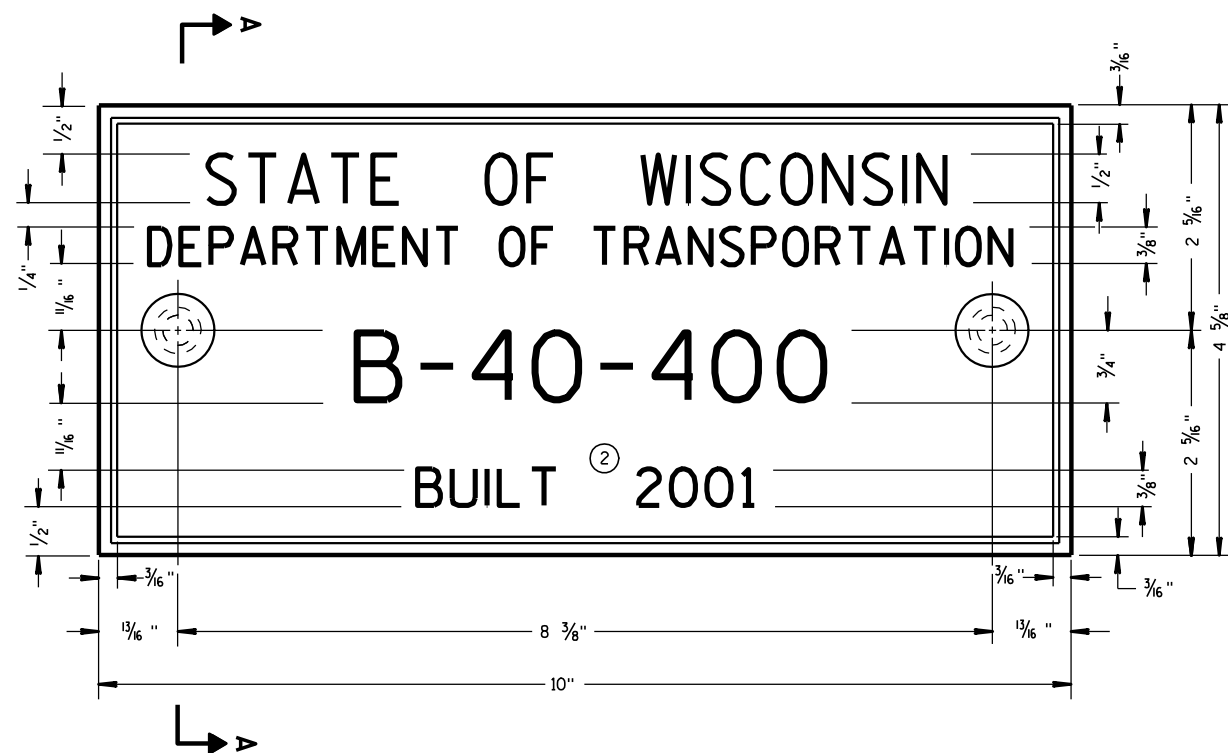
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

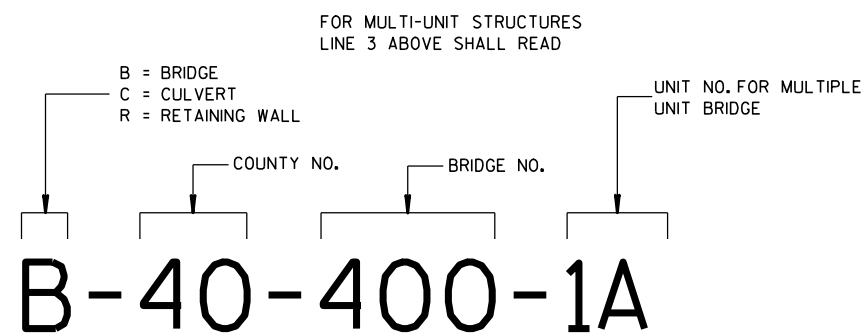
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



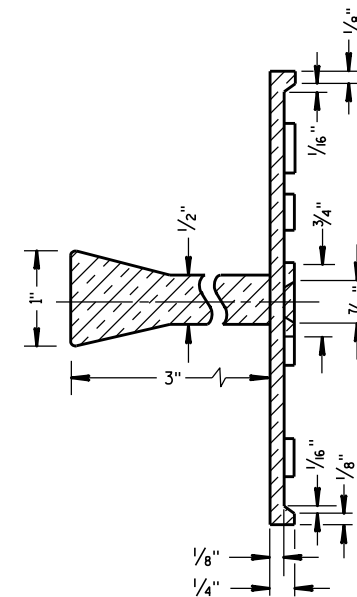
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

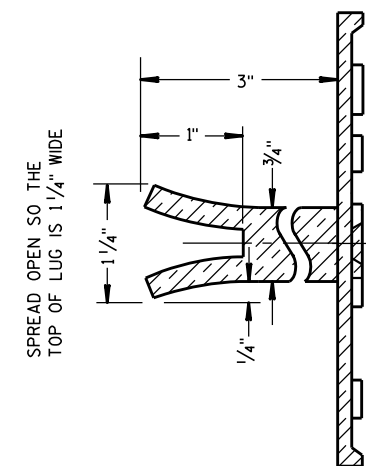
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

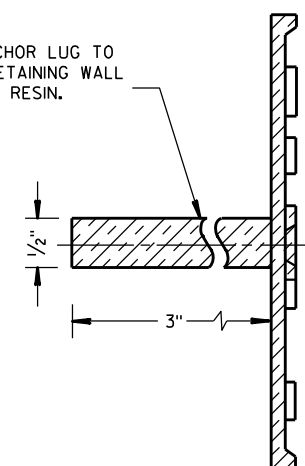


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

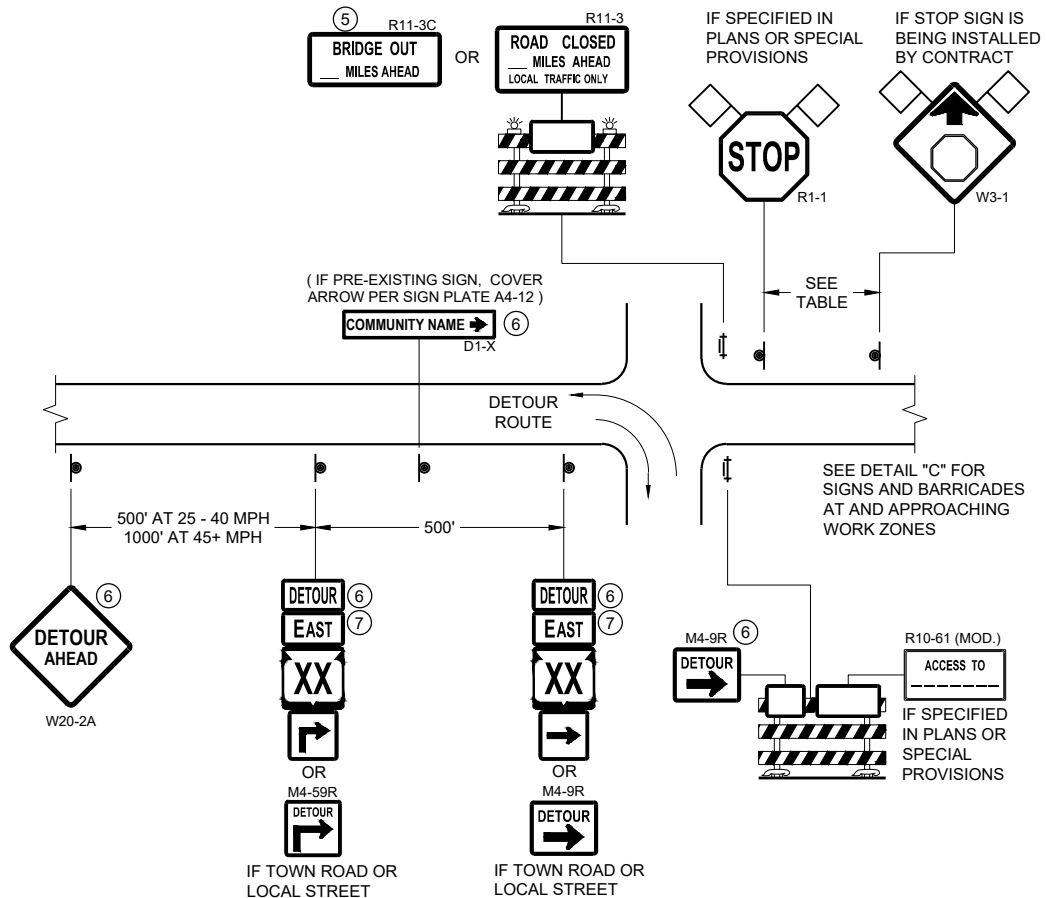
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

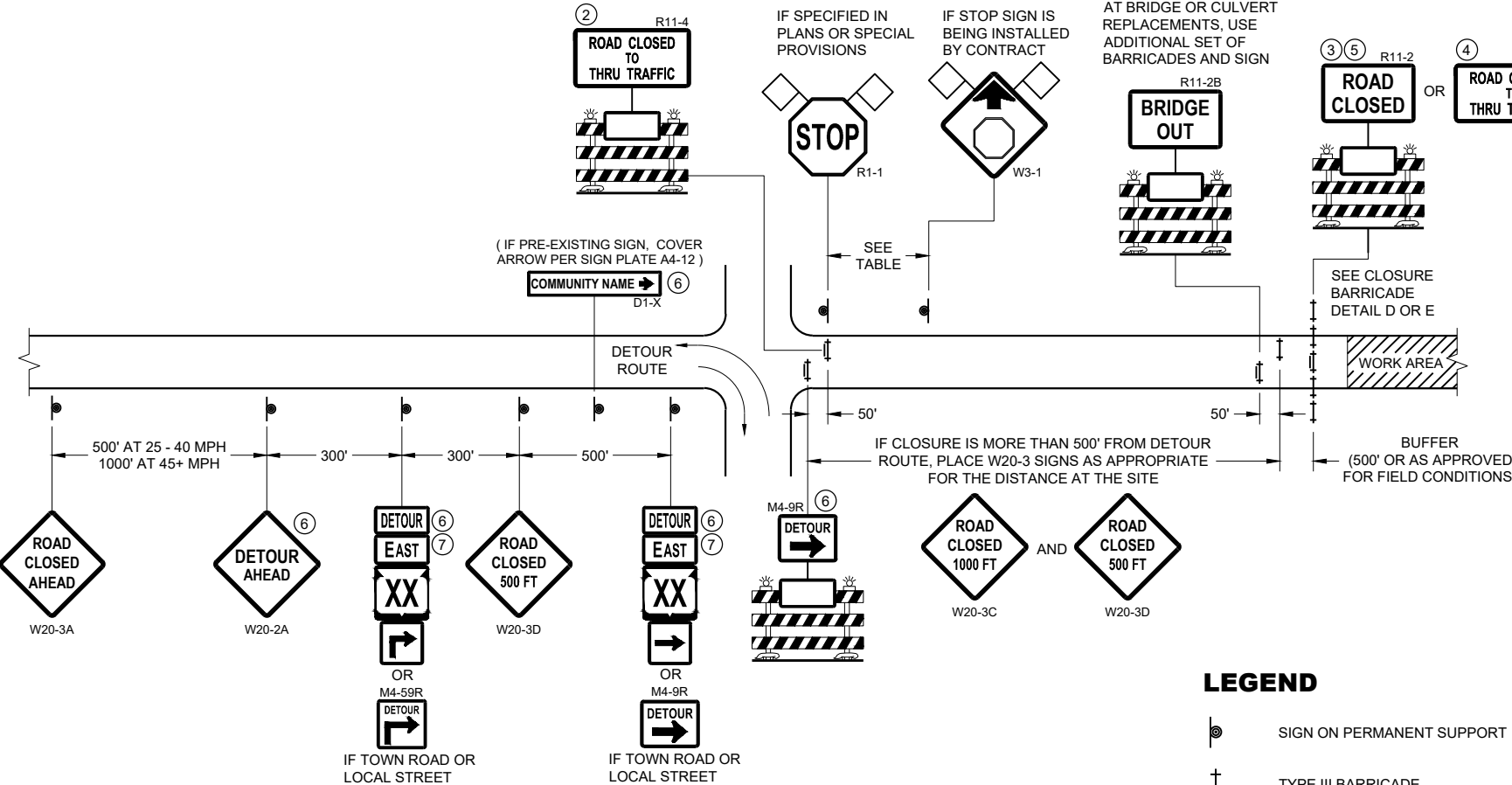
3/26/10
DATE

FHWA

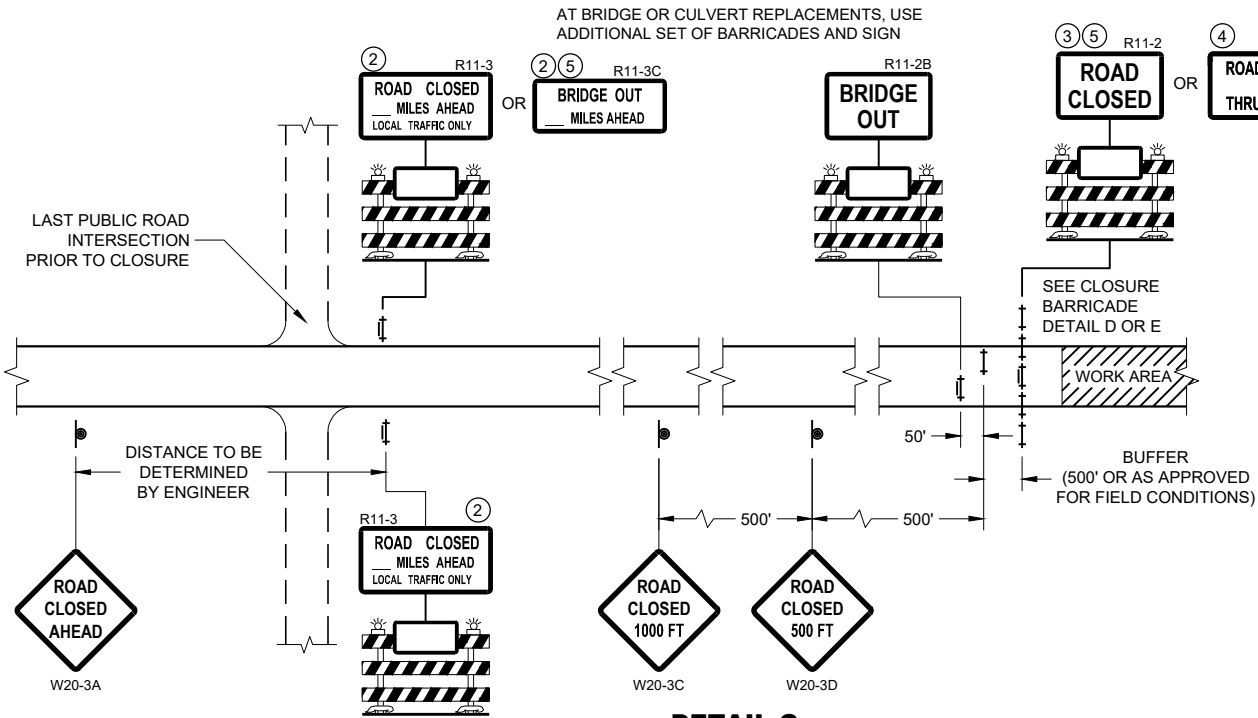
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN ½ MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

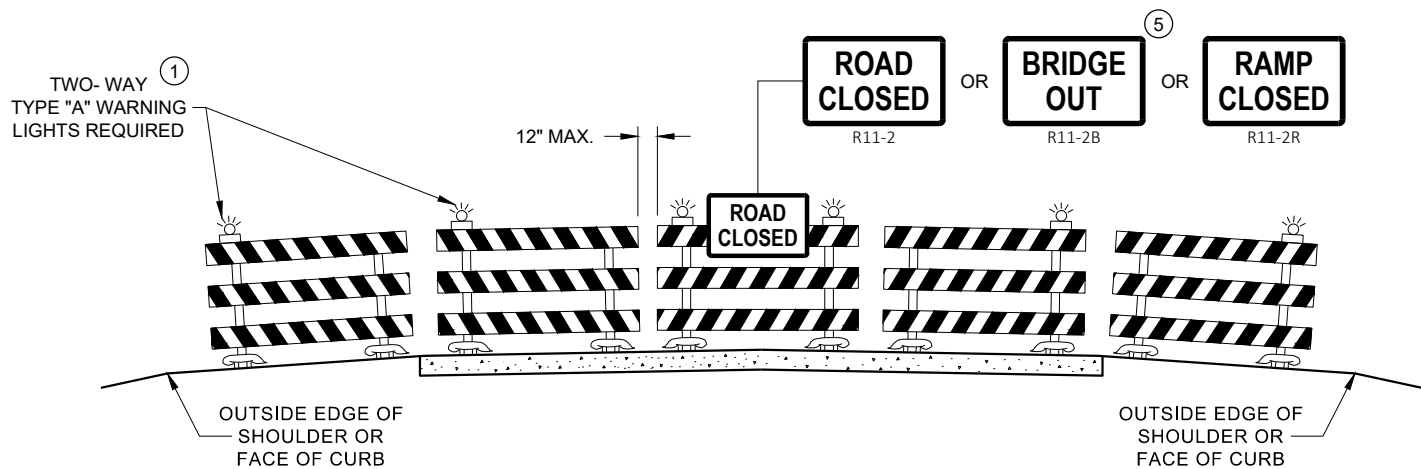
LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)
- DETOUR M4 - 8
- EAST M3 - X
- XX M1 - 4 OR XX M1 - 6 OR COUNTY M1 - 5A
- OR M05 - 1 OR M06 - 1

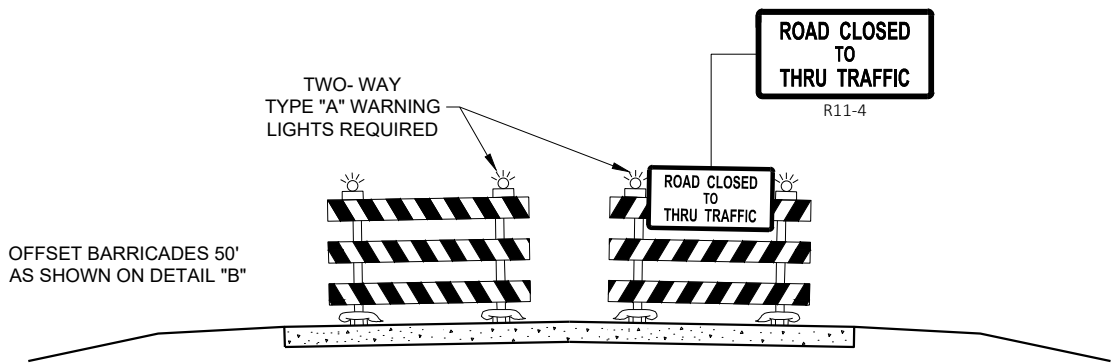
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

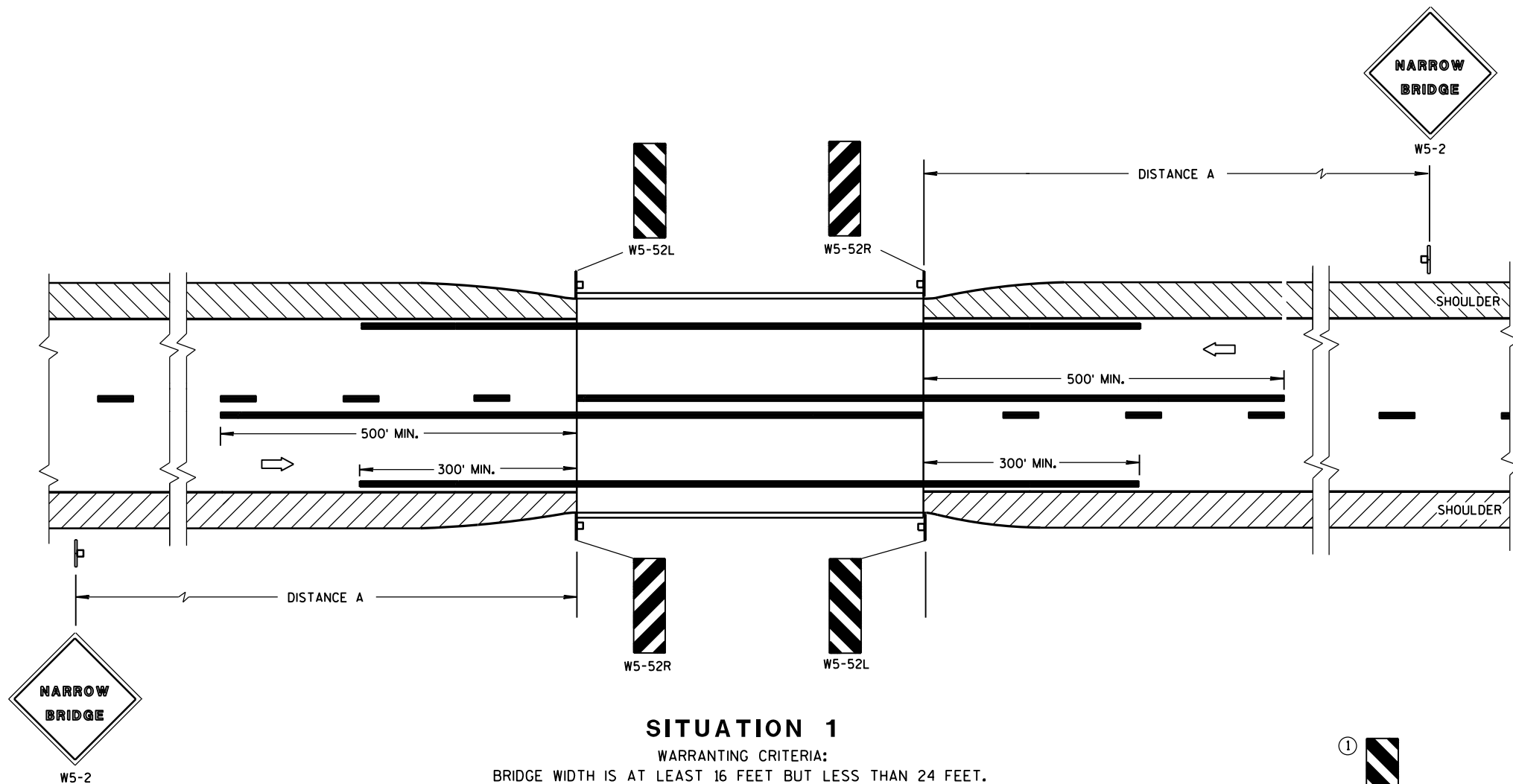
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
February 2020 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

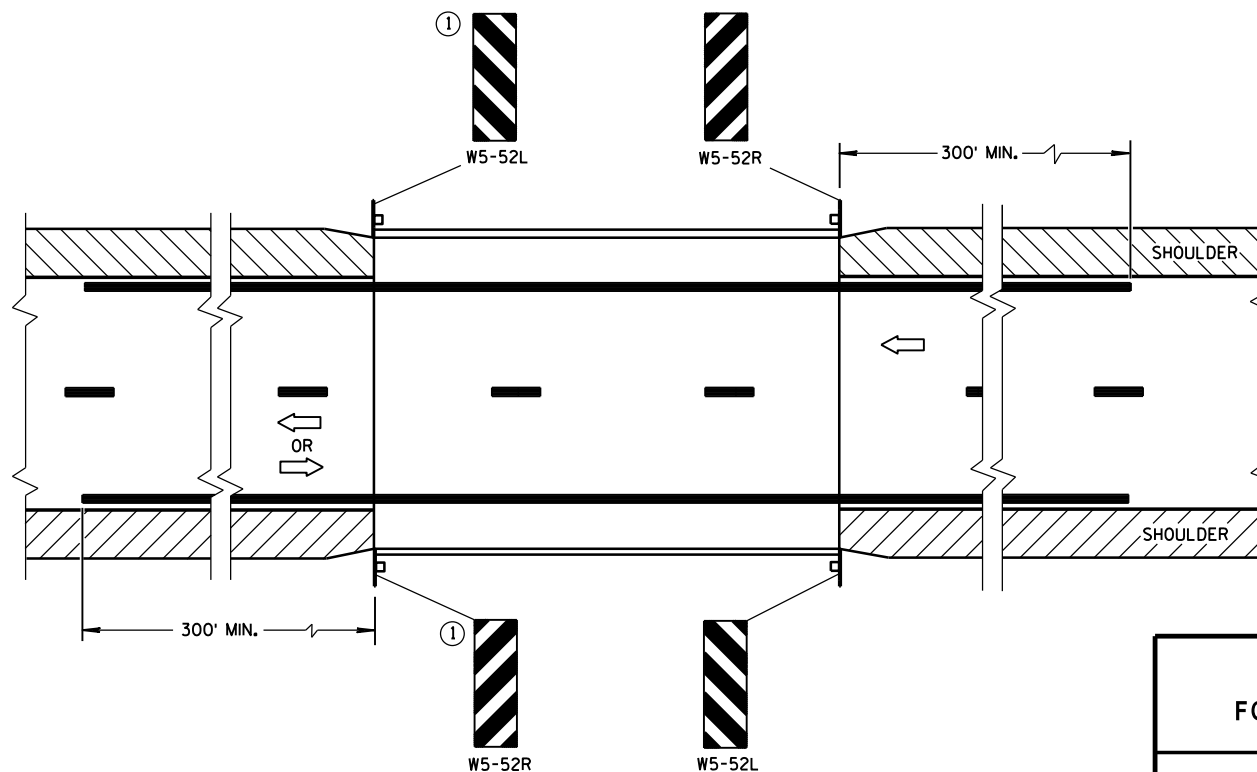
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

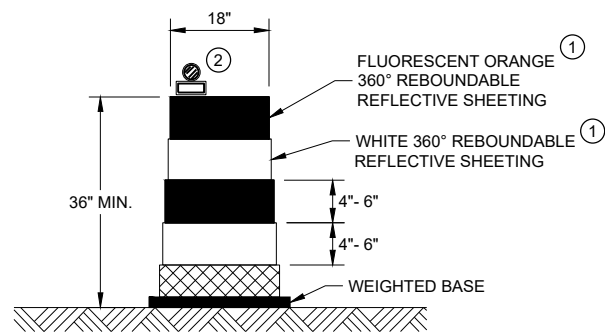
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

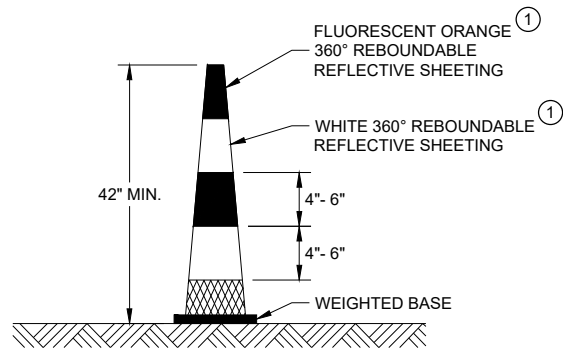
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

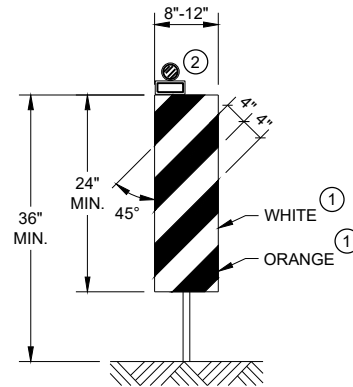


DRUM



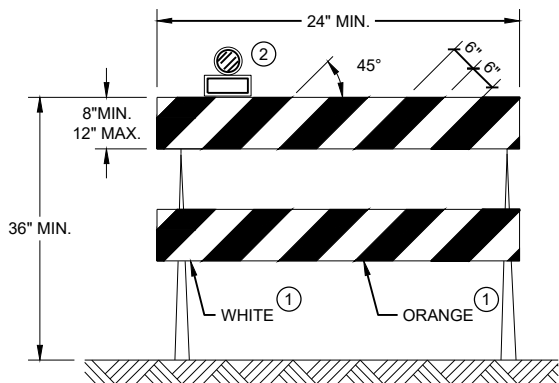
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS



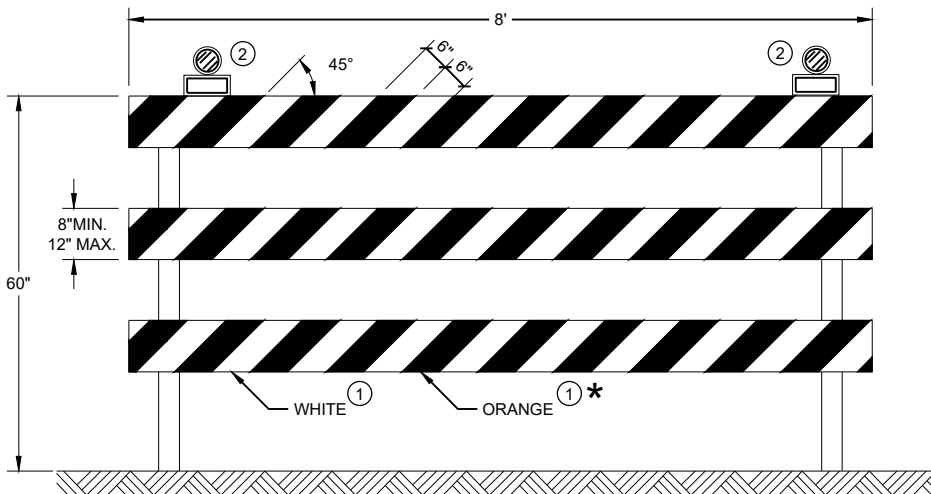
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

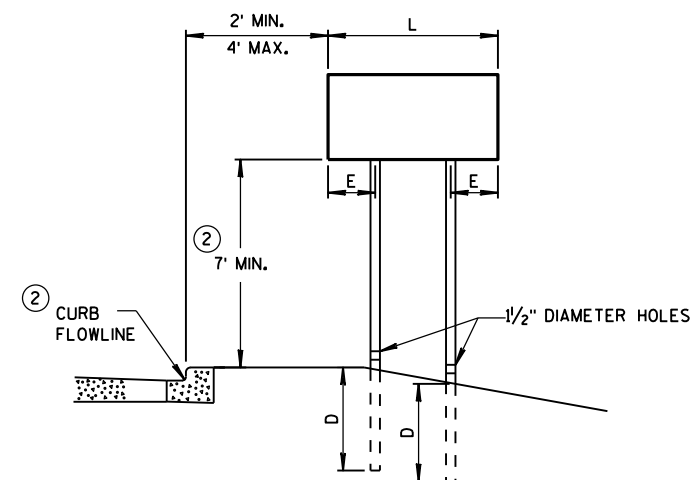
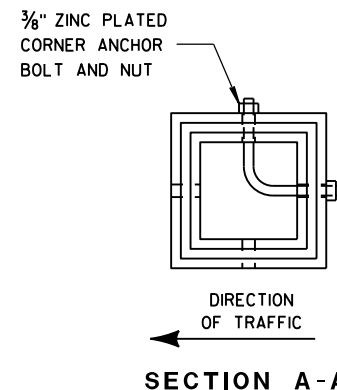


DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

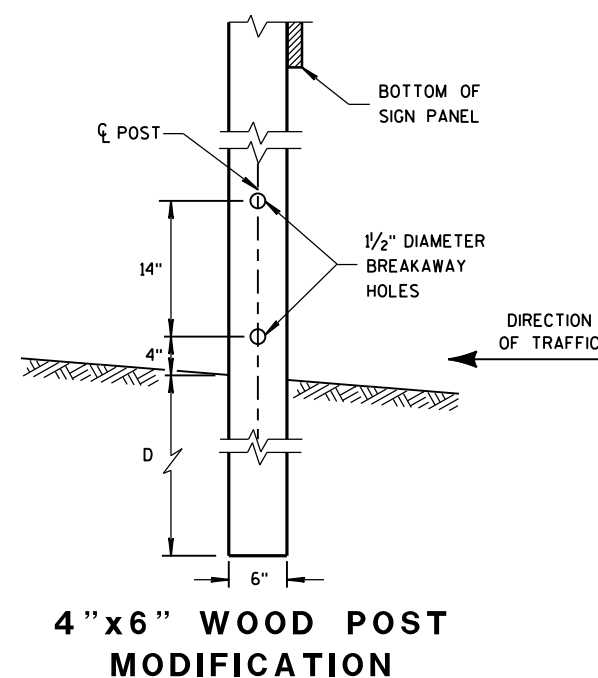
SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



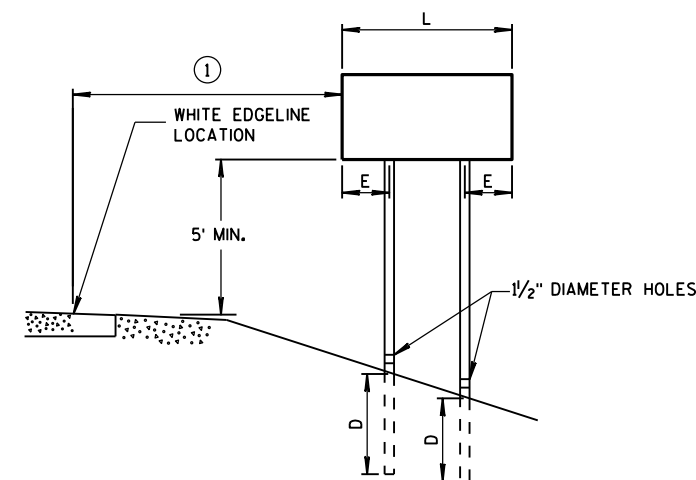
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

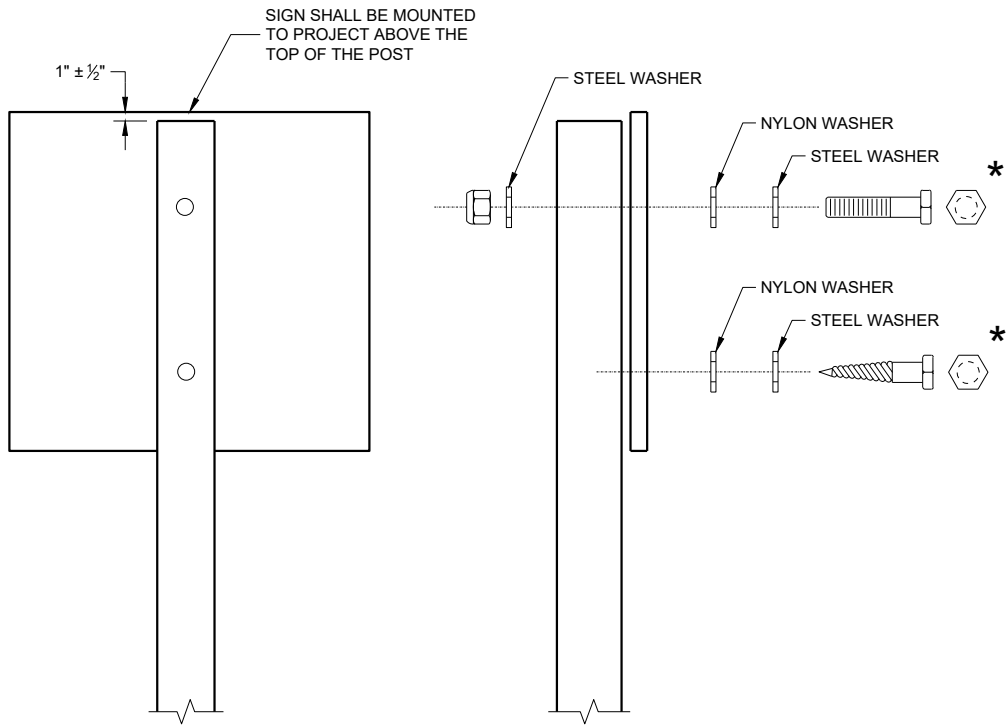
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS
SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH
SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED
COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")
LAG SCREWS - ¾" x 3"
MACHINE BOLTS - ⅝" x 6 ½" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")
MACHINE BOLTS - ¾" x 3 ¼" LENGTH W/NUTS
RIVETS - ⅝" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -
1 ¼" O.D. x ⅜" I.D. x ⅛" STEEL
1 ¼" O.D. x ⅜" I.D. x 0.080 NYLON

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION
PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM
SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH
THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER
THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

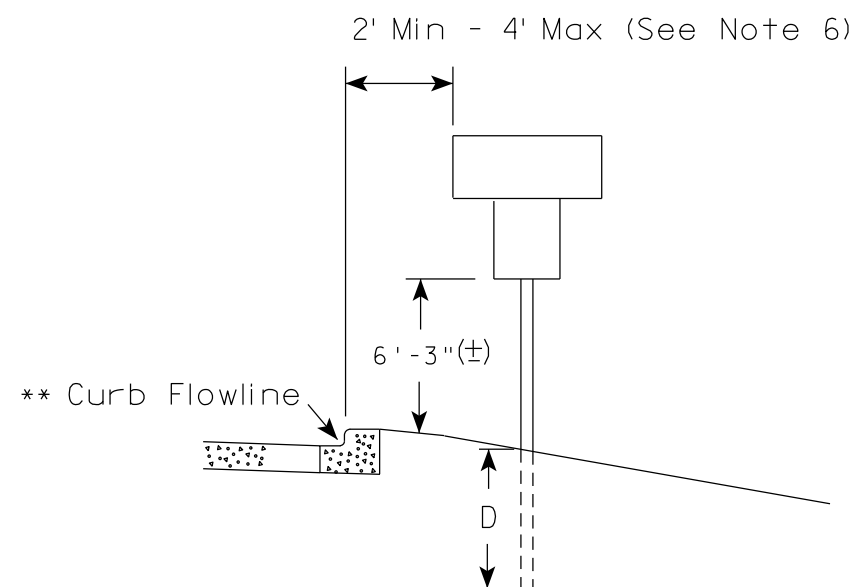
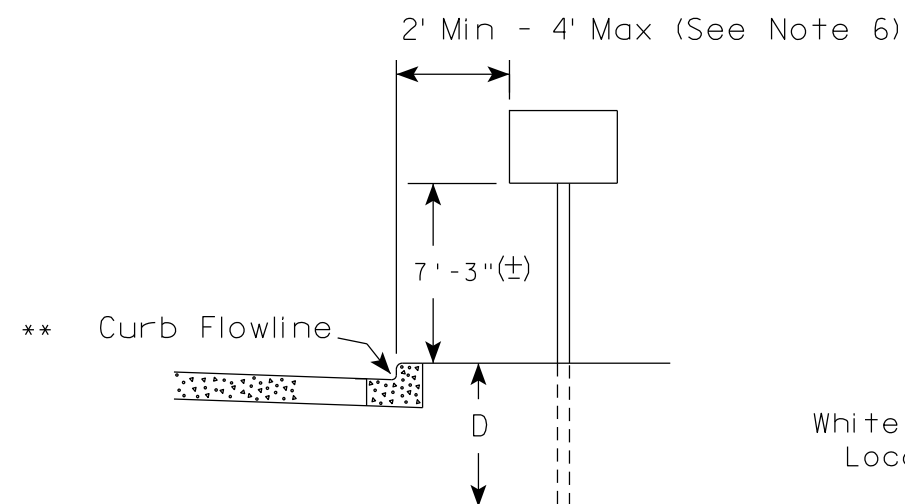
ATTACHMENT OF SIGNS
TO POSTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

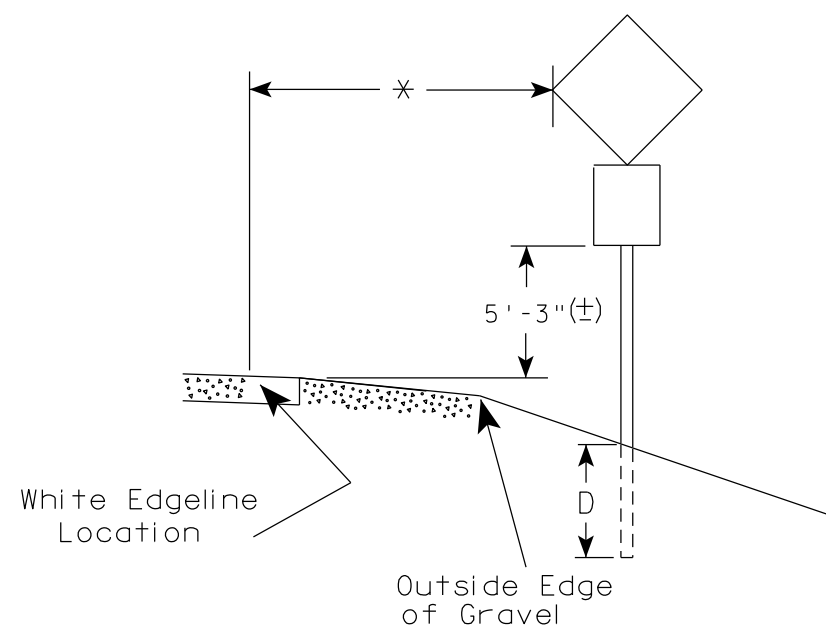
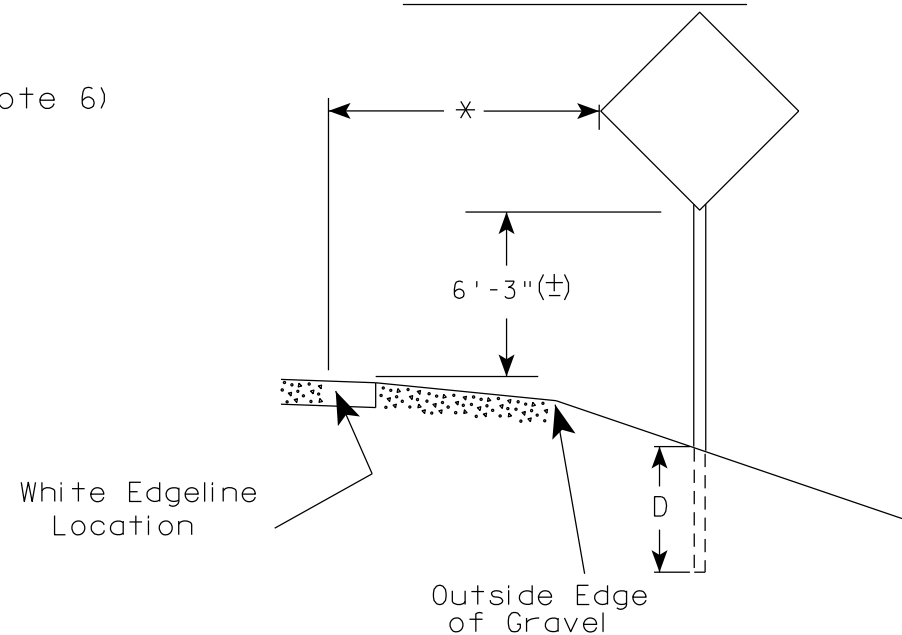
FHWA

URBAN AREA



** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

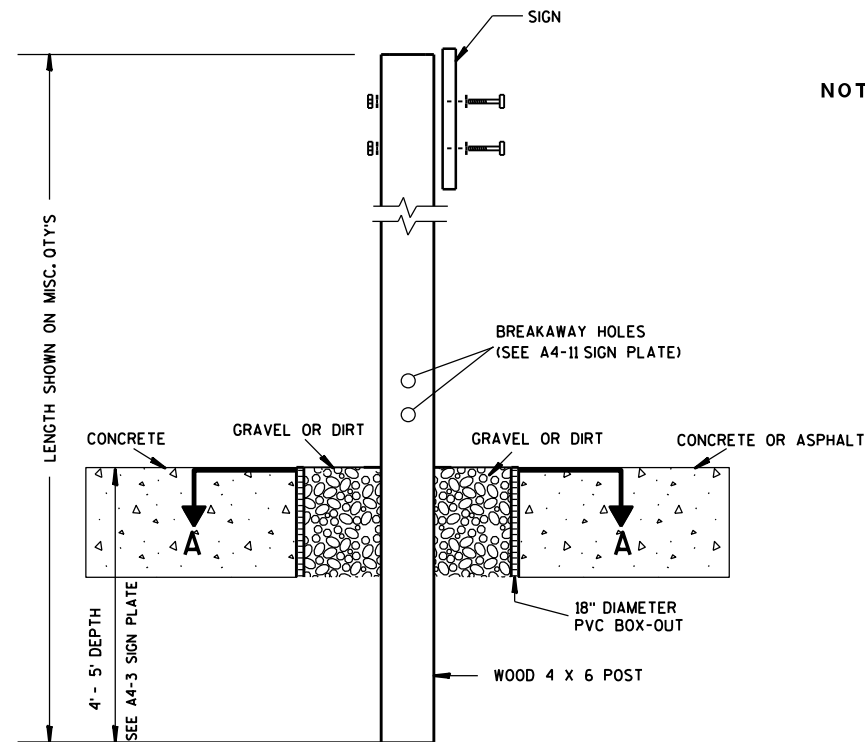
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on or behind barrier wall, see A4-10 sign plate.
The Double Arrow sign (W12-1D) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
5. Offset distance shall be consistent with existing signs or consistent throughout length of project.
6. The (±) tolerance for mounting height is 3 inches.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

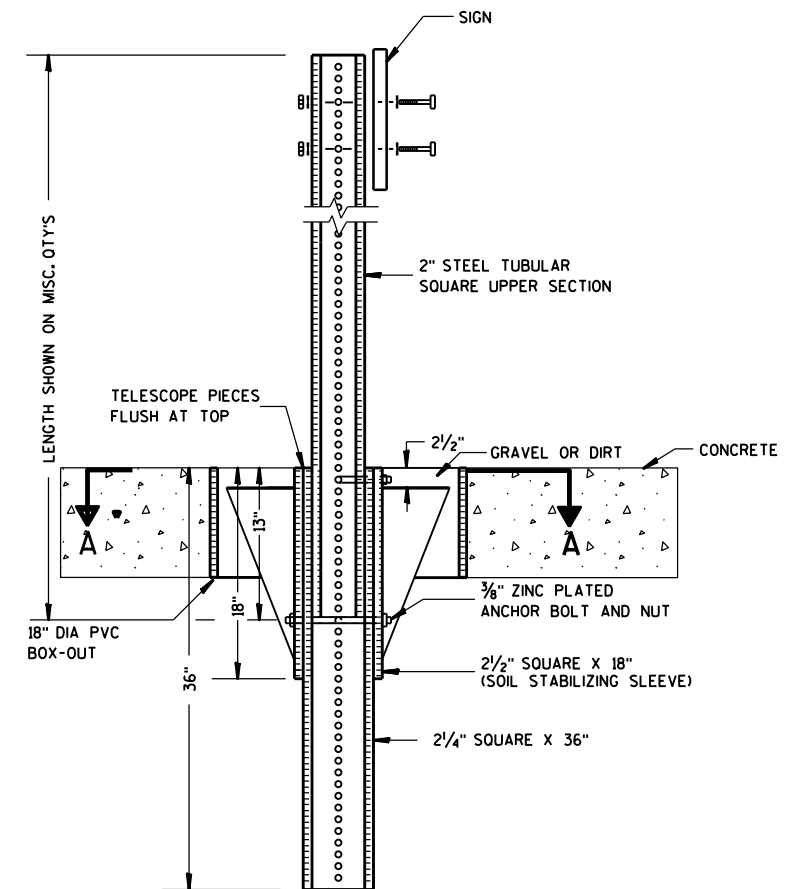
DATE 5/13/2020 PLATE NO. A4-3.22



ELEVATION VIEW

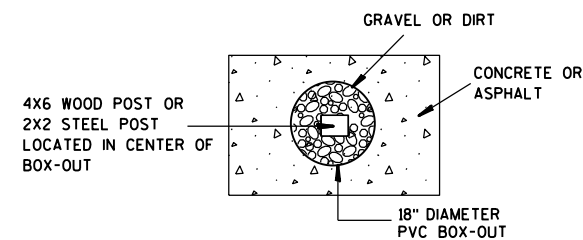
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

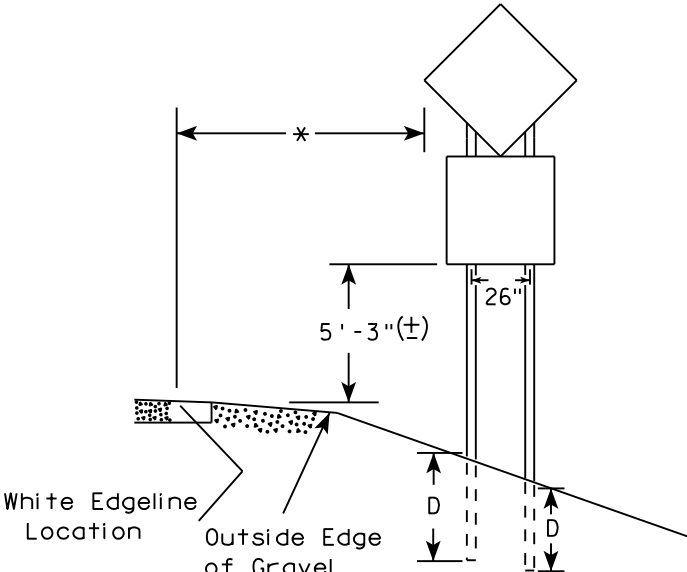
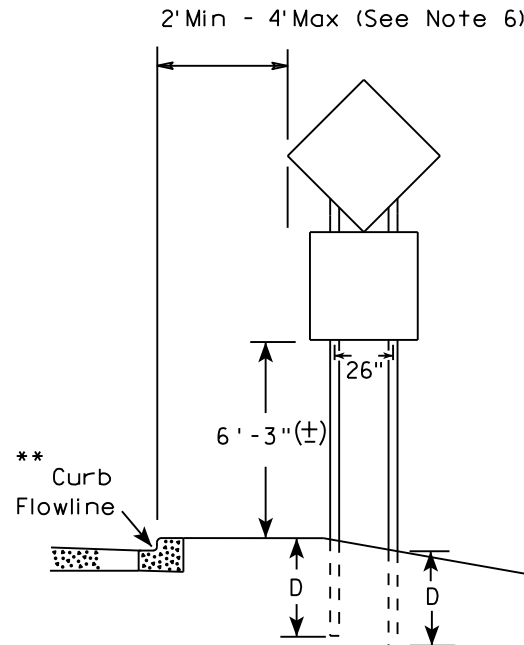
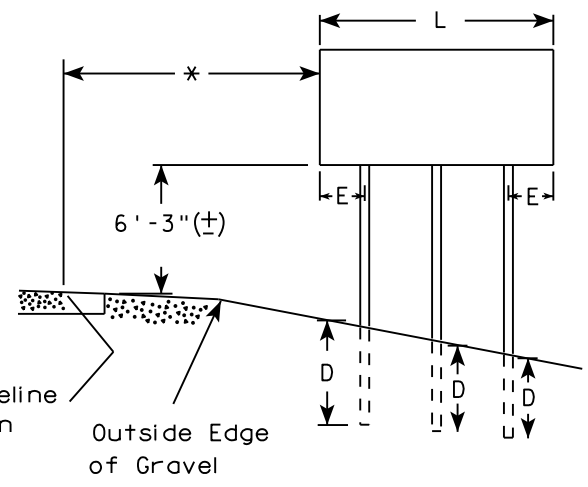
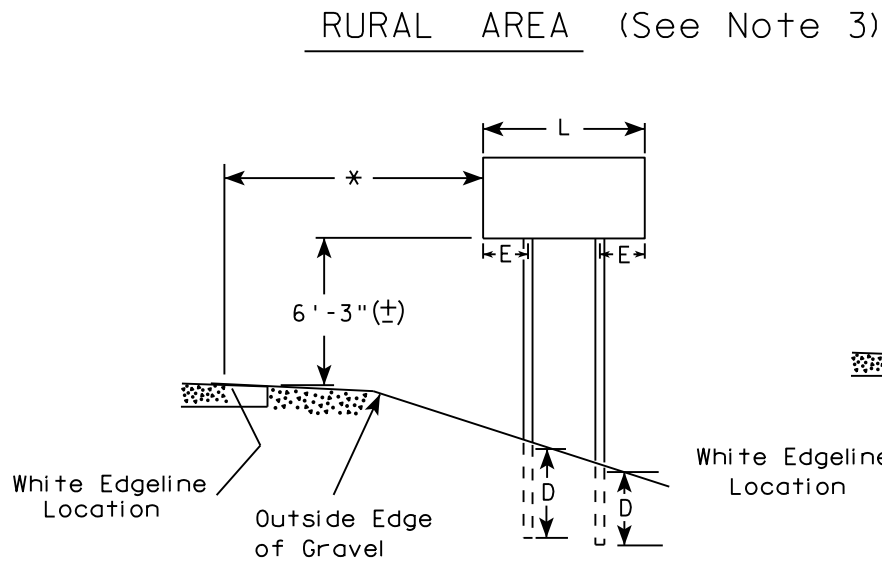
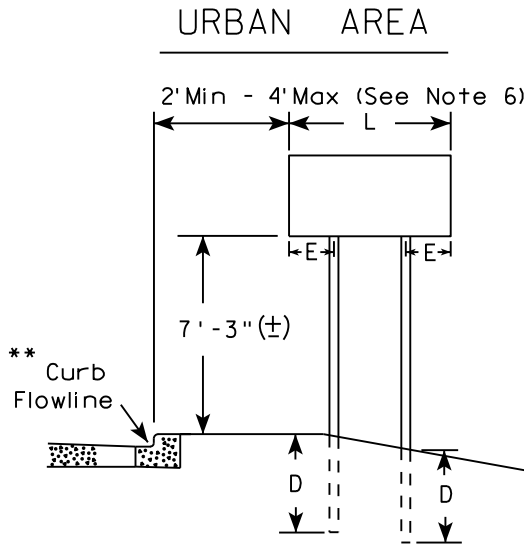
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

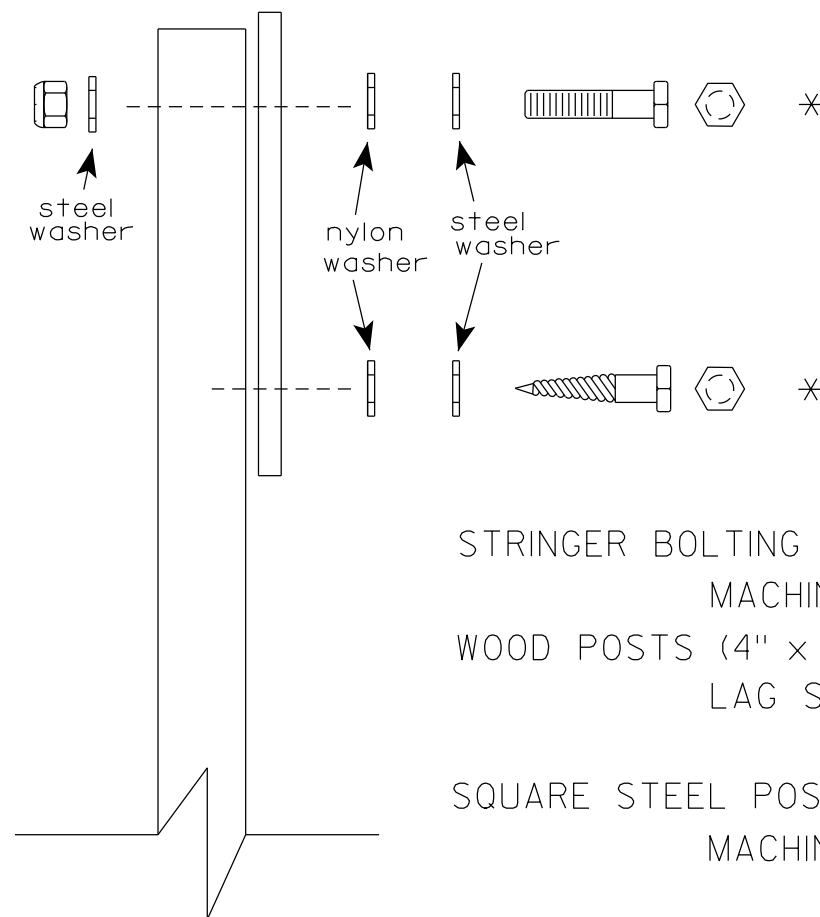
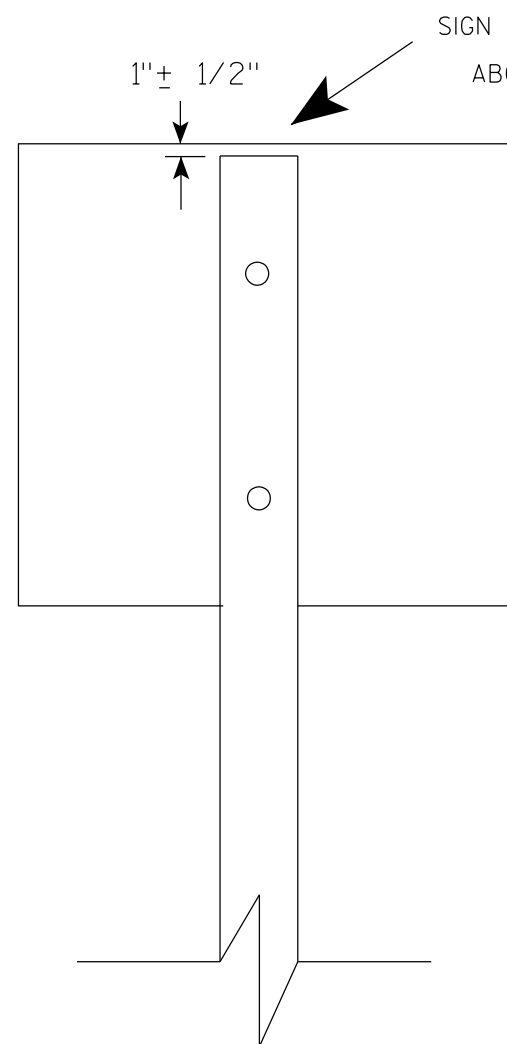
SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH	
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 8/21/17	PLATE NO. A4-4.15

- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. J-Assemblies are considered to be one sign for mounting height.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

- * 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.
- ** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.
- *** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

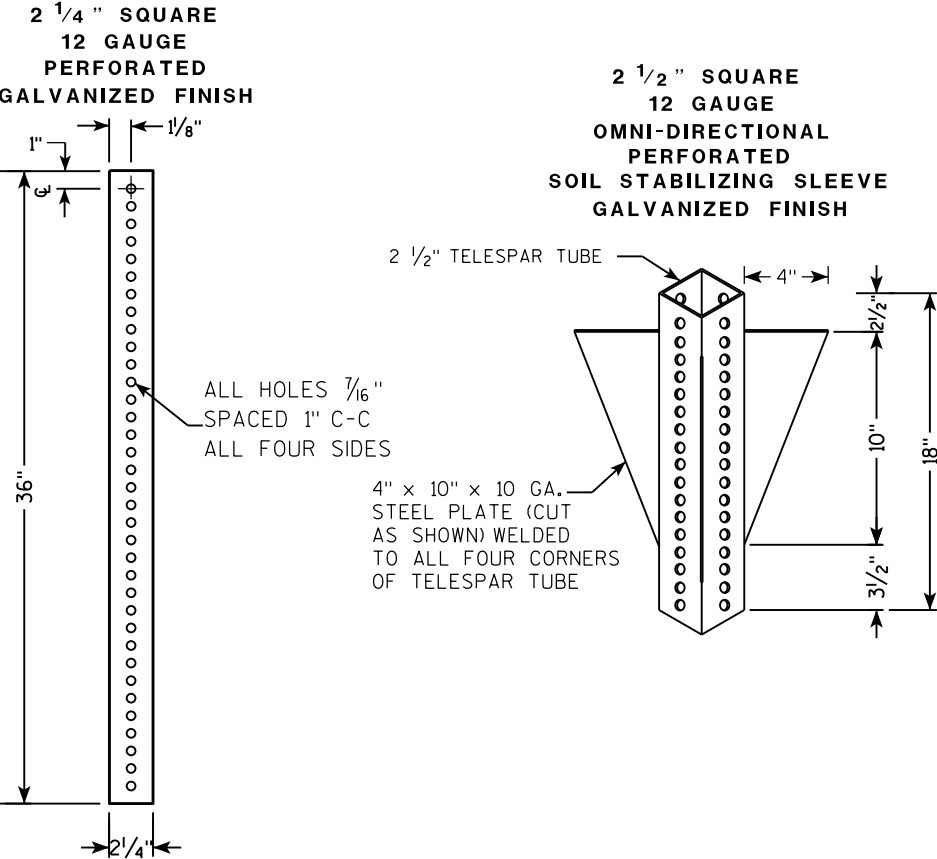
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

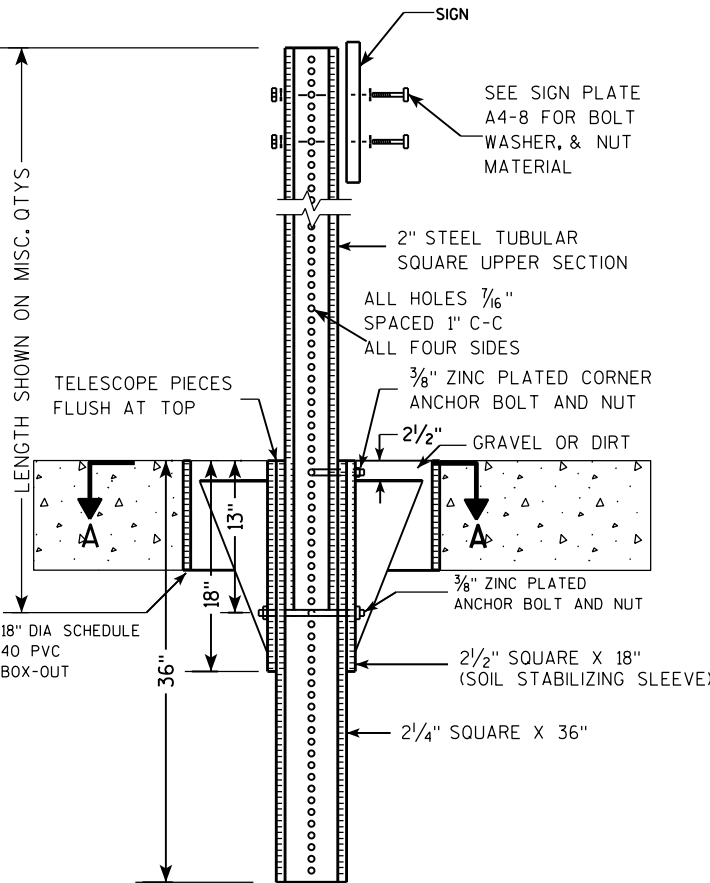
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/2020	PLATE NO. A4-8.9

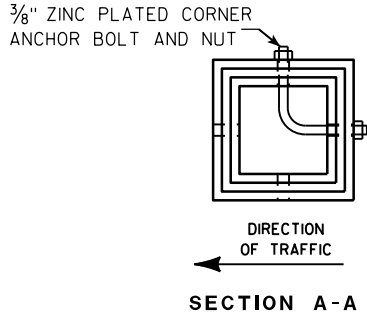
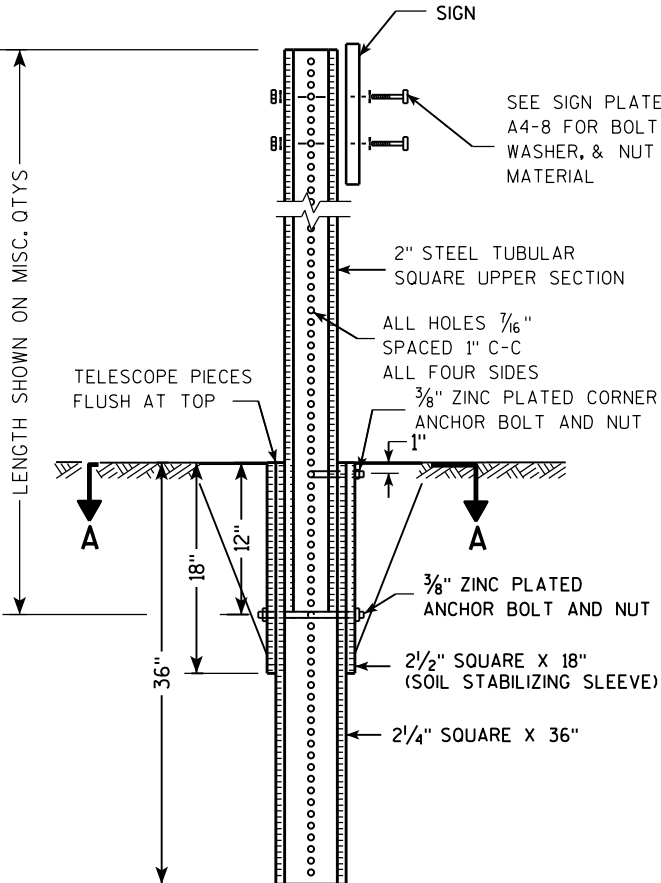
TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

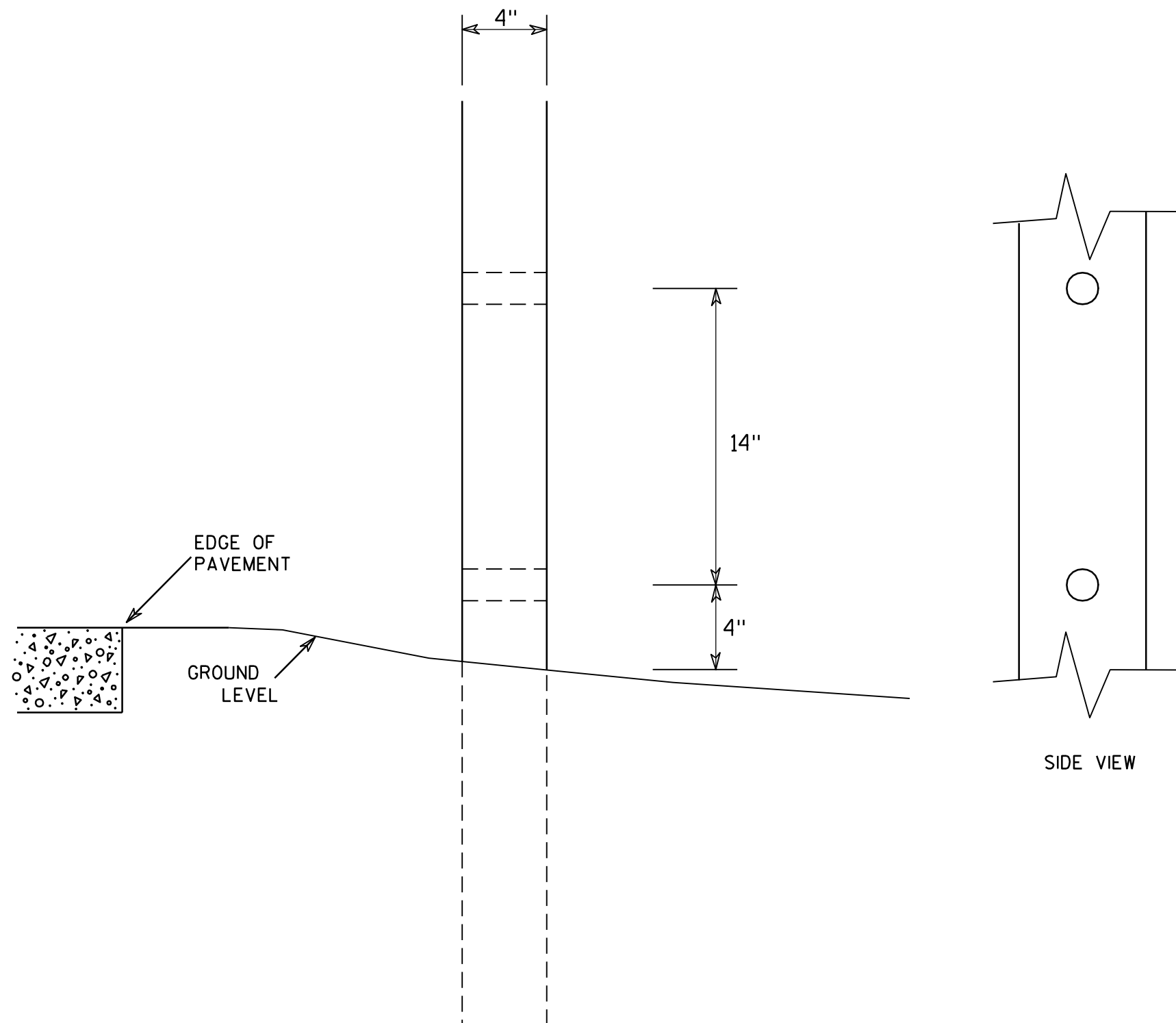
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

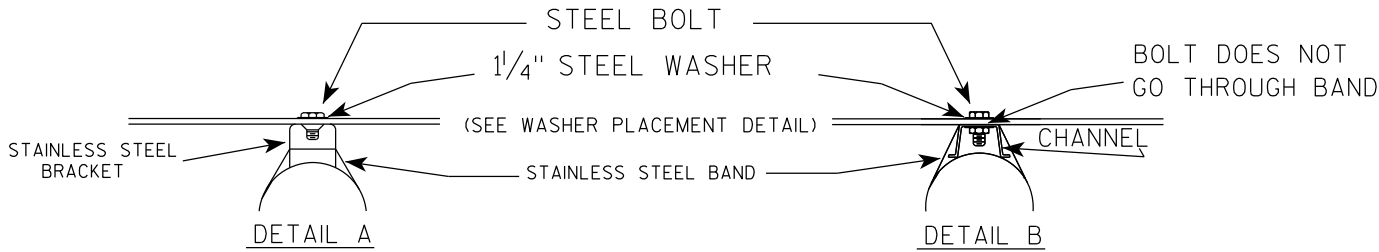
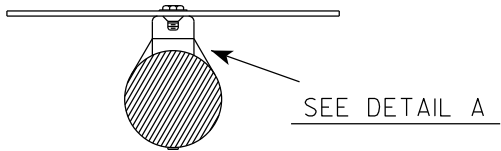
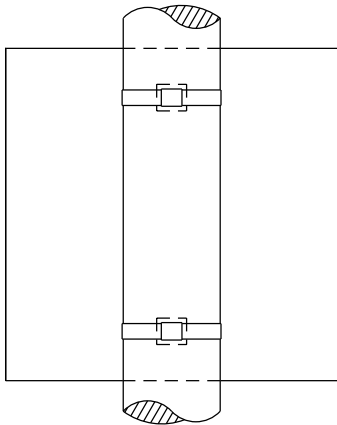
COUNTY:

SHEET NO:

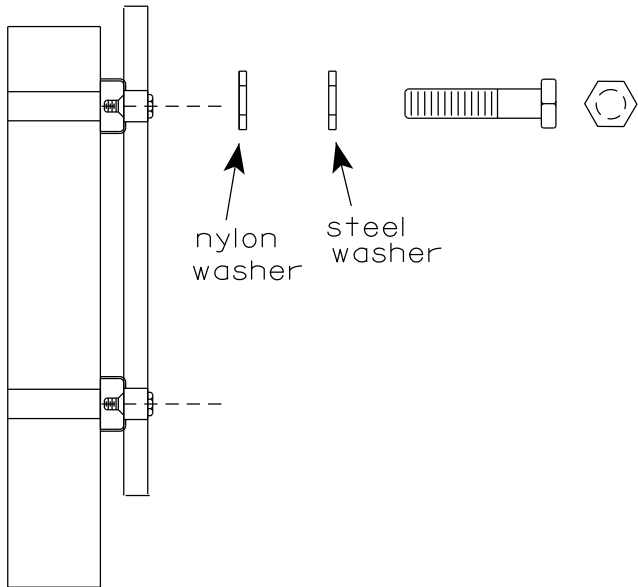
E

BANDING

SINGLE SIGN



WASHER PLACEMENT

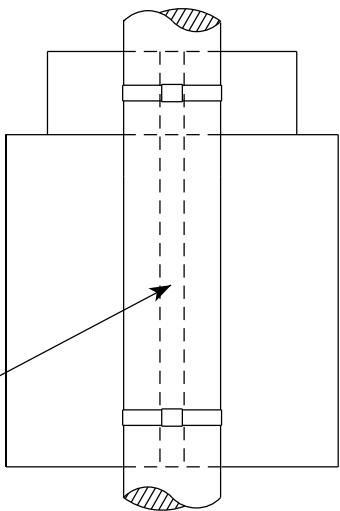


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

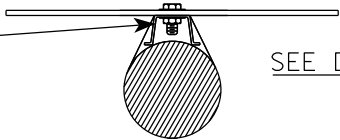
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



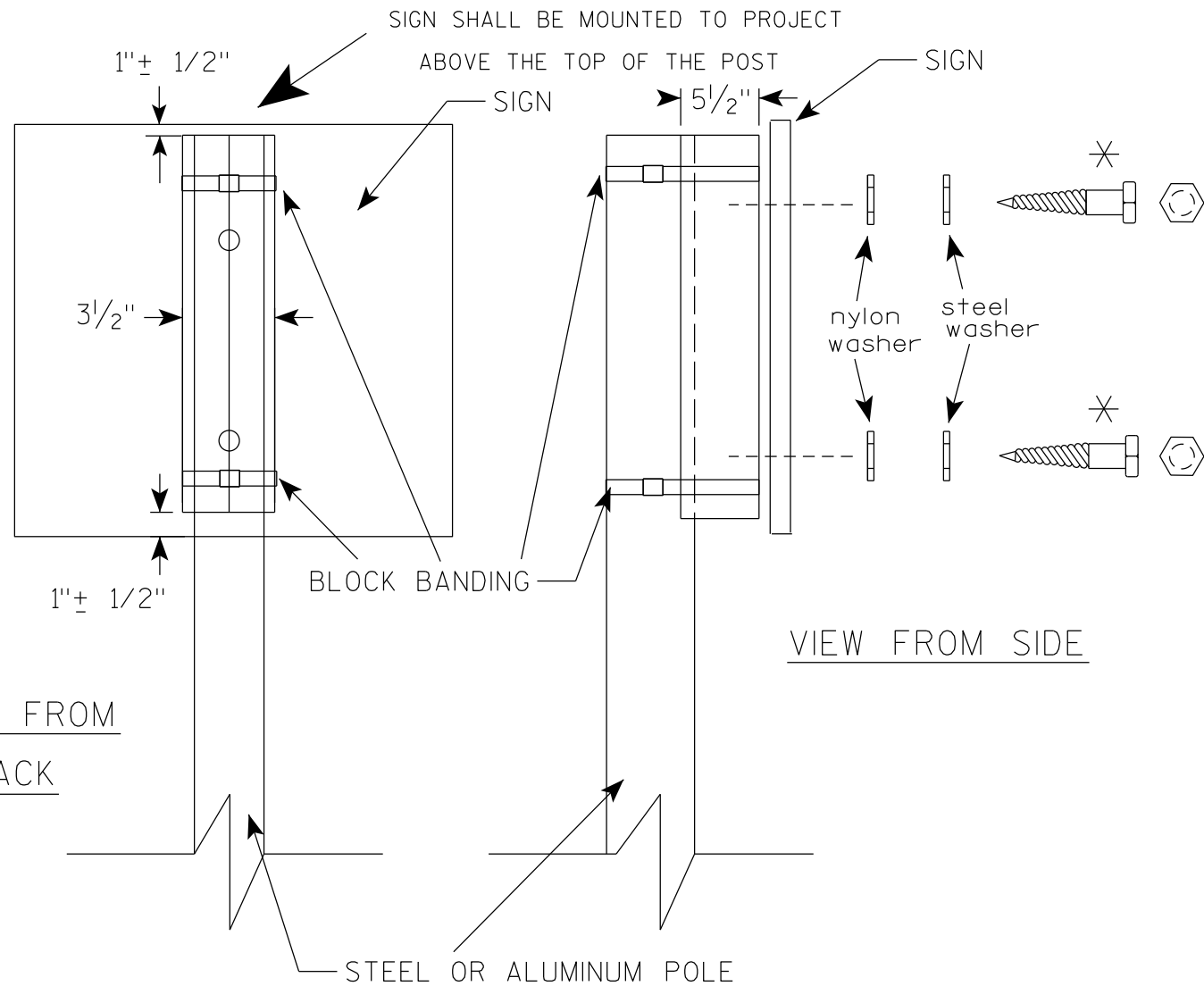
STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

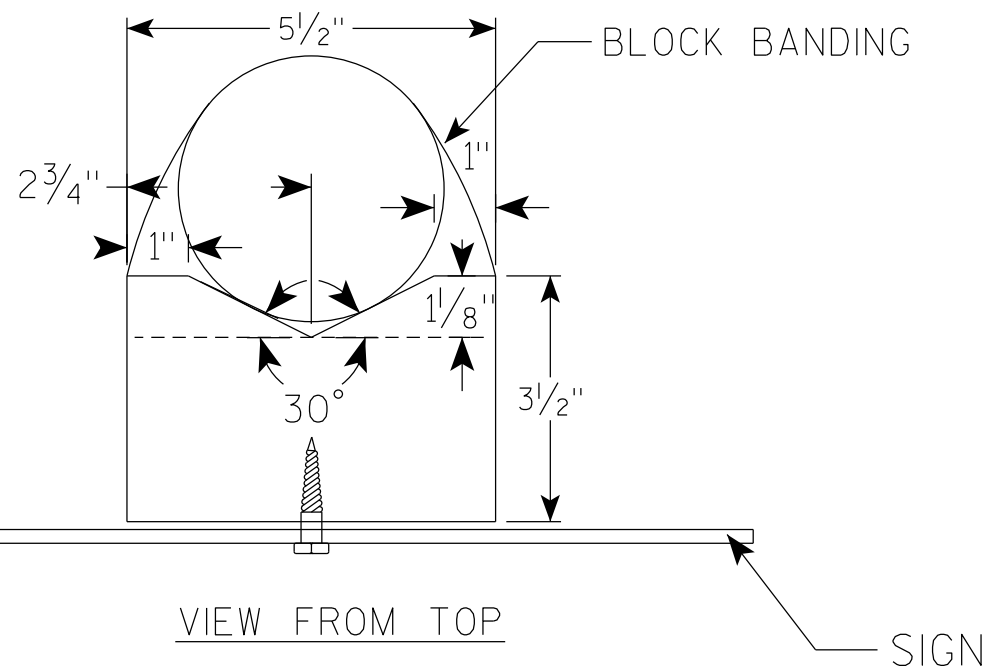
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-9.4

VIEW FROM
BACK



VIEW FROM SIDE



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

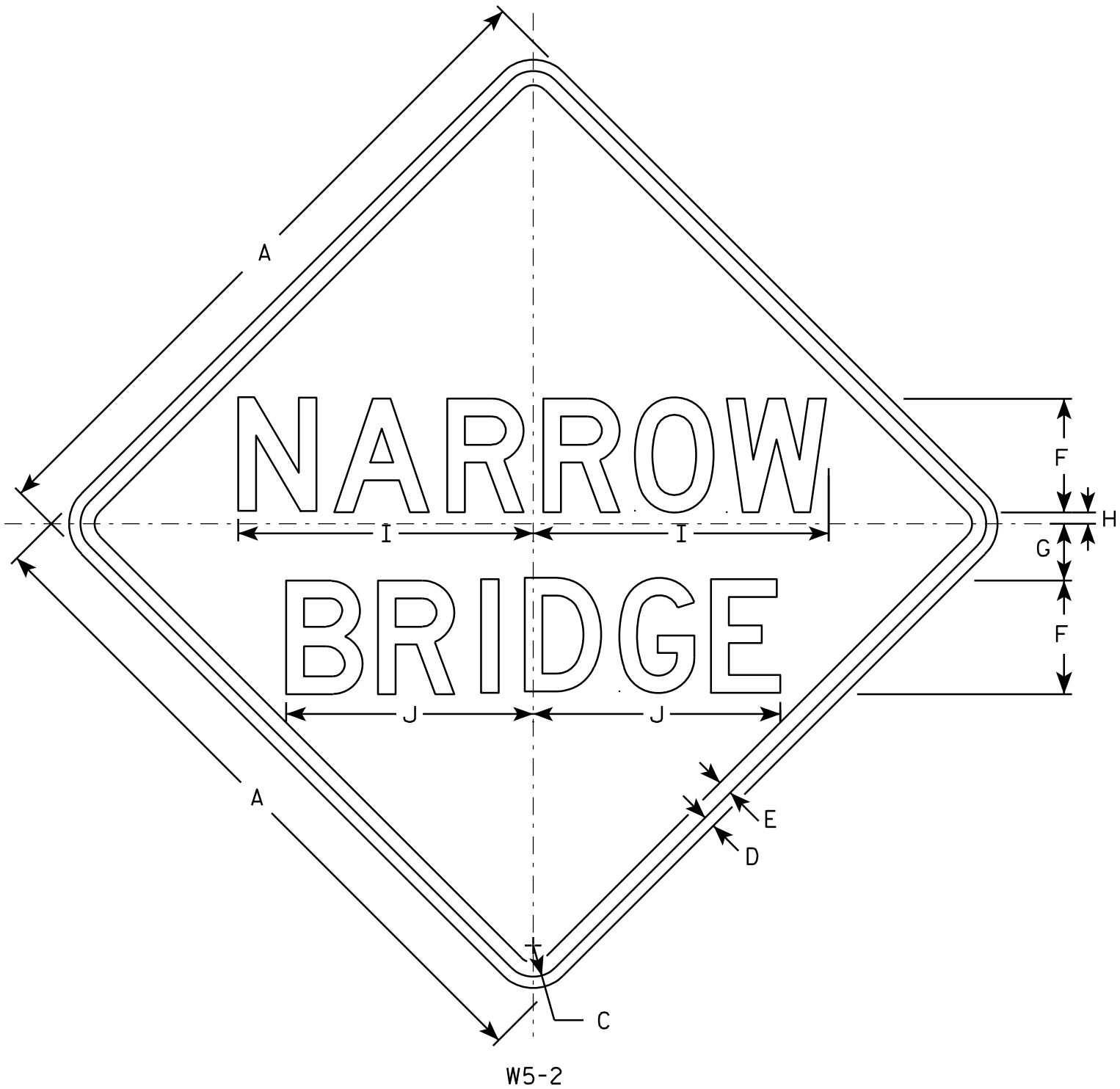
APPROVED Matthew R. Rauch
for State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-10.2

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	5	2 1/2	1/2	13	10 7/8																	6.25
2S	36		1 5/8	5/8	3/4	6	3	3/4	15 5/8	13 1/8																	9.0
2M	36		1 5/8	5/8	3/4	6	3	3/4	15 5/8	13 1/8																	9.0
3	36		1 5/8	5/8	3/4	6	3	3/4	15 5/8	13 1/8																	9.0
4	48		2 1/4	3/4	1	8	4	3/4	20 3/4	17 3/8																	16.0
5																											

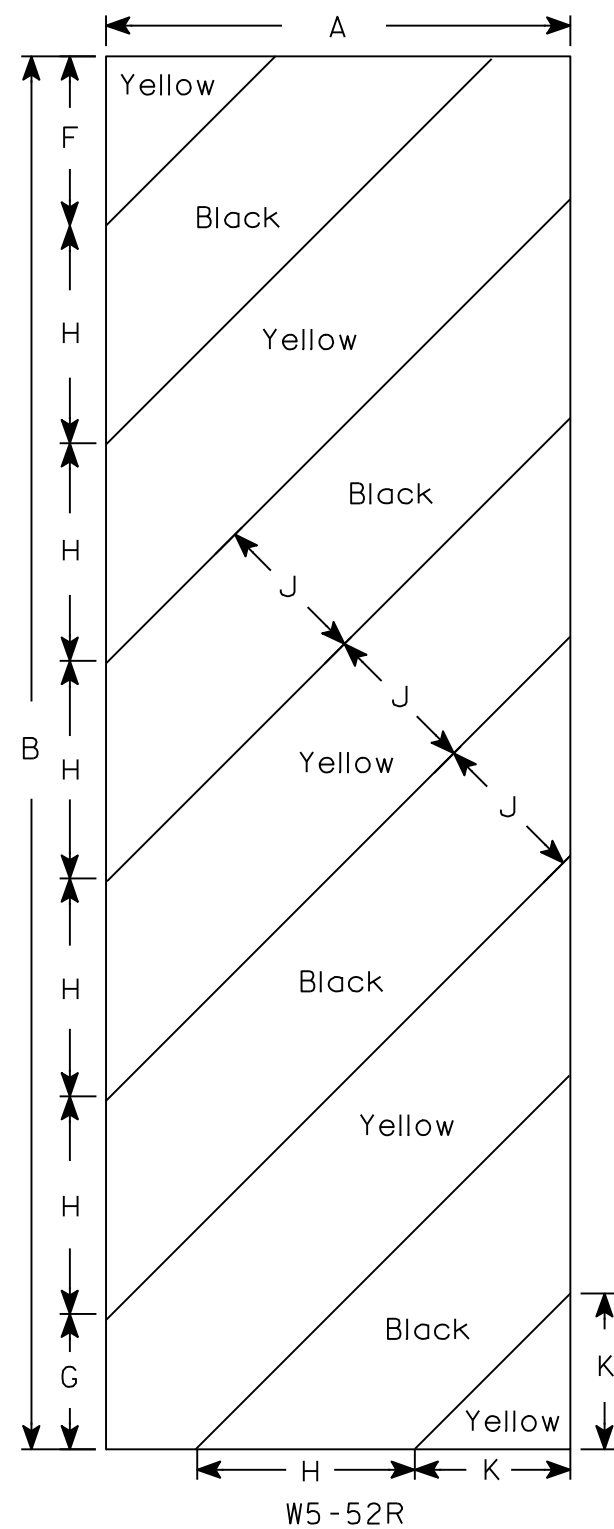
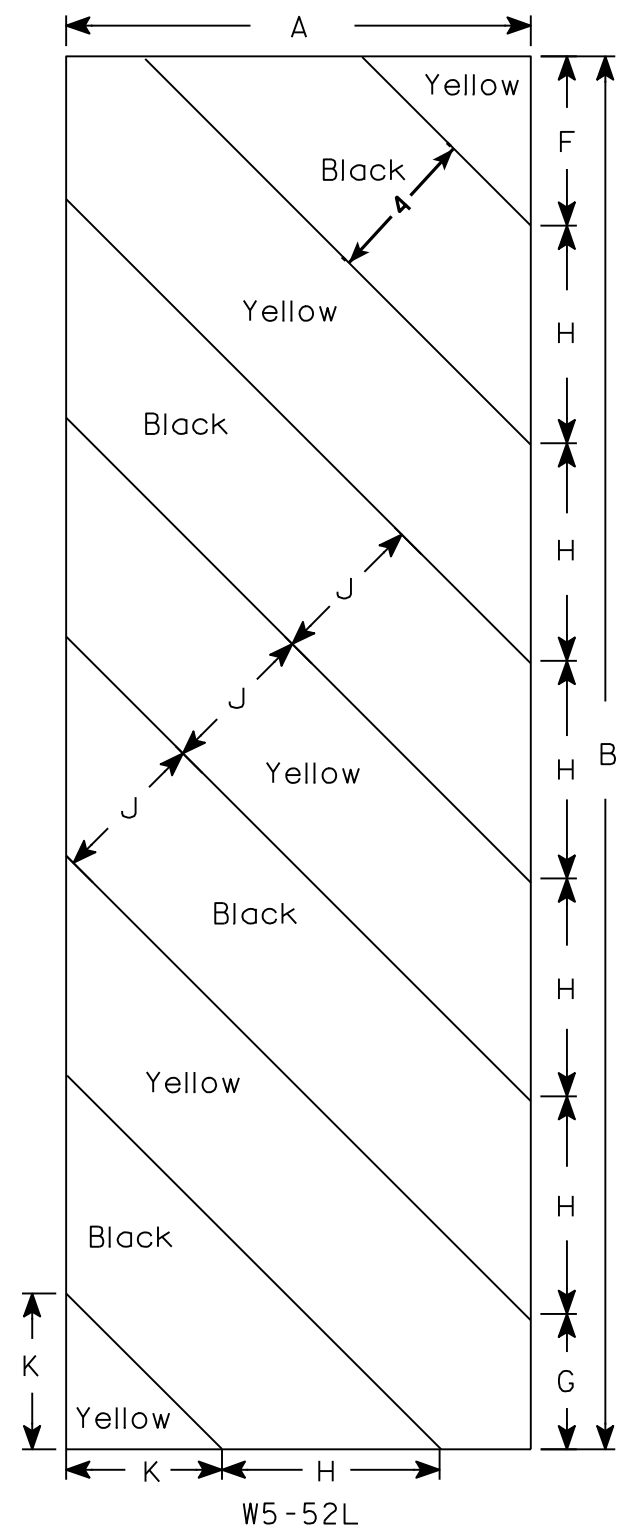
STANDARD SIGN
W5-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 03/12/13 PLATE NO. W5-2.8

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

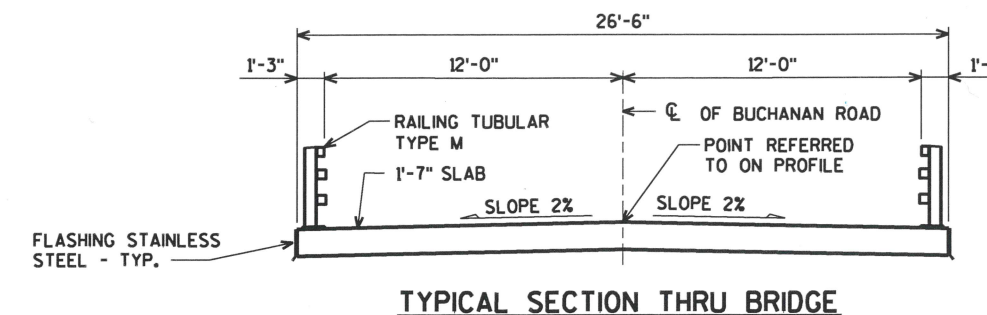
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



A.A.D.T. = 130 (2021)
A.A.D.T. = 140 (2041)
R.D.S. = 55 M.P.H.

ORIGINAL PLANS PREPARED BY

AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED  SDR 09/04/20
CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-14-224

BUCHANAN ROAD OVER BUTLER CREEK

COUNTY	DODGE	TOWN/ CITY/VILLAGE	HERM
--------	-------	-------------------------------	------

DESIGN SPEC.				
AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS				
DESIGNED BY	ZSS	DESIGN CK'D.	JLB	DRAWN BY JLB/CLP
				PLANS CK'D.

GENERAL PLAN

SHEET 1 OF 12

1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT WINGS 1 & 2 DETAILS
6. WEST ABUTMENT DETAILS & BILL OF BARS
7. EAST ABUTMENT
8. EAST ABUTMENT WINGS 3 & 4 DETAILS
9. EAST ABUTMENT DETAILS & BILL OF BARS
10. SUPERSTRUCTURE
11. SUPERSTRUCTURE DETAILS
12. RAILING TUBULAR TYPE M

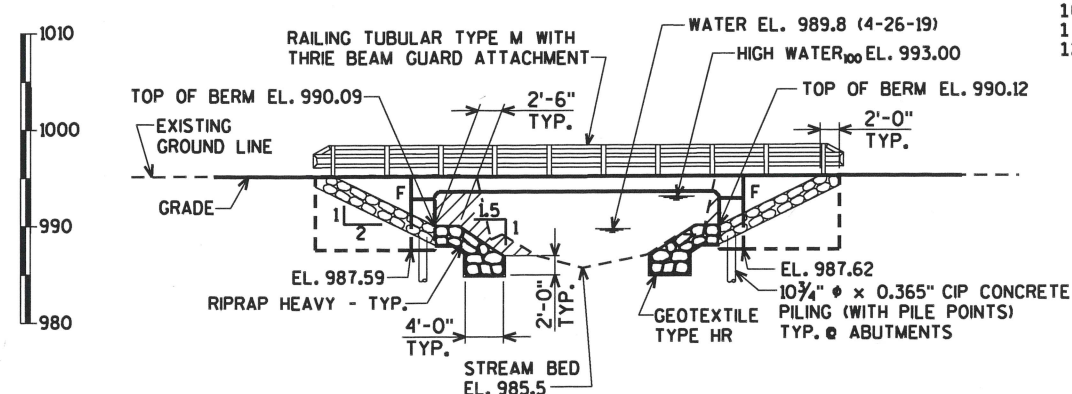


Diagram illustrating the Profile Grade Line (PGL) for Buchanan Road. The road has a constant grade of +0.11%.

Key points and elevations:

- P.T. STA. 9+60.00 EL. 995.16
- C. OF W. ABUT. STA. 9+82.00 EL. 995.18
- C. OF E. ABUT. STA. 10+14.00 EL. 995.22
- P.T. STA. 10+60.00 EL. 995.27

The diagram shows a horizontal line representing the profile grade line, with a slight upward slope indicated by the +0.11% grade. The line is labeled "C. OF BUCHANAN ROAD".

BENCH MARK:
CHISLED X ON SE ABUT.
STA. 10+11, 15' RT.
EL. 993.74



BRIDGE OFFICE CONTACT:
AARON BONK
(608)-261-0261

CONSULTANT CONTACT:
DAN SYDOW
(715)-834-3161

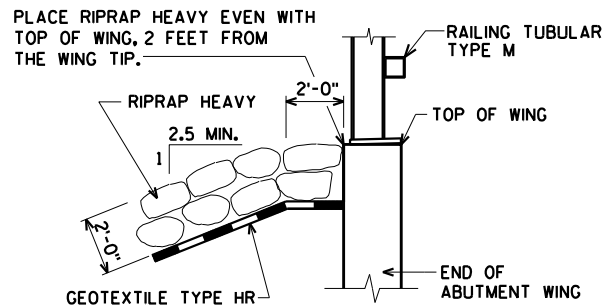
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I:\4241-0814,00 - Dodge Co. In Herman, Buchanan Road\Structures\final\40814 ty.dgn

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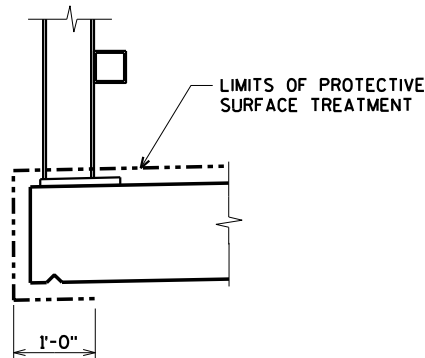
TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-14-224	LS	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	90	90	-----	180
502.0100	CONCRETE MASONRY BRIDGES	CY	27	27	58	112
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	125	125
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1,540	1,540	-----	3,080
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,340	1,340	10,160	12,840
513.4061	RAILING TUBULAR TYPE M	LF	23	23	69	115
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	-----	16
550.0500	PILE POINTS	EACH	4	4	-----	8
550.2106	PILING CIP CONCRETE 10 $\frac{3}{4}$ x 0.365-INCH	LF	260	280	-----	540
606.0300	RIPRAP HEAVY	CY	95	85	-----	180
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	70	70	-----	140
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	40	40	-----	80
645.0120	GEOTEXTILE TYPE HR	SY	175	160	-----	335
SPV.0090.01	FLASHING STAINLESS STEEL	SY	-----	-----	69	69
	NON-BID ITEMS					
	FILLER	SIZE	-----	-----	-----	$\frac{1}{2}$ " & $\frac{3}{4}$ "

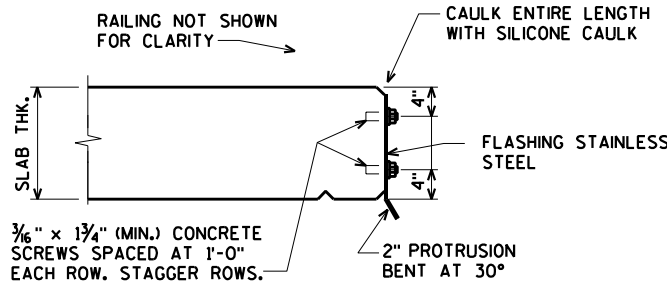
NOTE: PLACE RIPRAP HEAVY AS SHOWN ON GENERAL PLAN SHEET



TYPICAL FILL SECTION AT WING TIPS



PROTECTIVE SURFACE TREATMENT DETAIL



FLASHING DETAIL FOR NEW BRIDGES WITH OPEN RAILING

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK, 3/8" CONCRETE SCREWS AND CLEANING THE EDGE OF THE DECK PRIOR TO ATTACHMENT OF THE FLASHING.

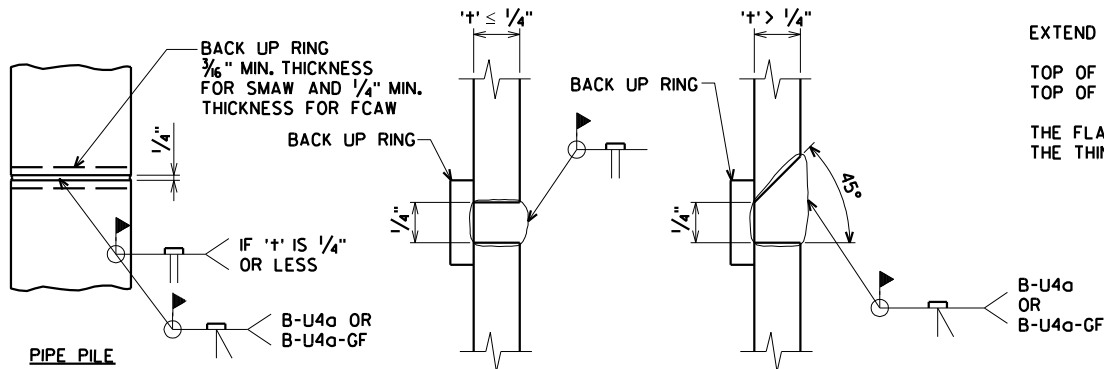
FLASHING TO BE NSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO B.F. OF ABUTMENT.

TOP OF FLASHING TO BEGIN APPROX. 1-INCH BELOW TOP OF SLAB SURFACE.

THE FLASHING IS TO BE A CONSTANT HEIGHT BASED ON THE THINNEST SLAB DEPTH OVER THE BRIDGE LENGTH.

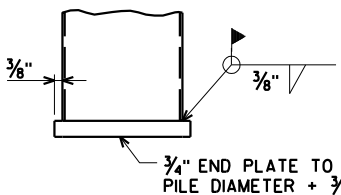


PILE SPLICE DETAIL

CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

GRINDING MAY BE USED IN LIEU OF BACKGOUGING.

CIP PILE WELD DETAIL



END PLATE DETAIL FOR CIP PILING

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.
JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-14-224" SHALL BE THE EXISTING GROUNDLINE.

THE EXISTING STRUCTURE, P-14-903, TO BE REMOVED, IS A 25.2-FOOT LONG SINGLE-SPAN PRESTRESSED CONCRETE CHANNEL BRIDGE ON TIMBER AND VERTICAL CONCRETE ABUTMENTS WITH A 23.9-FT. CLEAR ROADWAY WIDTH.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQURED DIRECTLY BEHIND ABUTMENTS AND ABUTMENTS WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

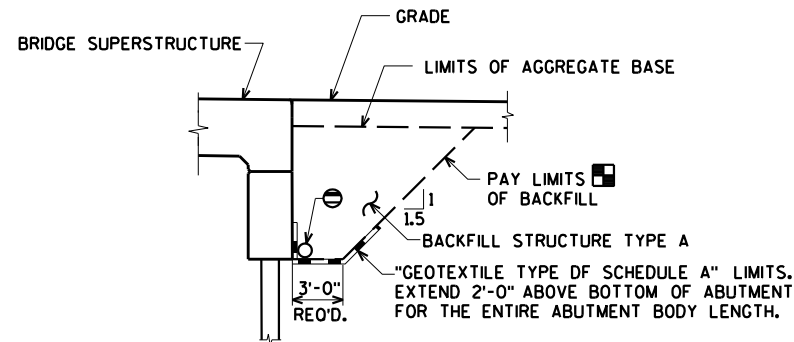
PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.2 OF THE STANDARD SPECIFICATIONS.

EXTENT OF BELOW GRADE SUBSTRUCTURES ARE NOT KNOWN. REMOVE EXISTING SUBSTRUCTURES AS NEEDED TO BUILD NEW SUBSTRUCTURES. COST OF SUBSTRUCTURE REMOVAL IS CONSIDERED INCIDENT TO "REMOVING OLD STRUCTURE" BID ITEM.



BACKFILL STRUCTURE LIMITS THRU ABUTMENT

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

PIPE UNDERDRAIN WRAPPED 6-INCH, SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 6.

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
	DRAWN BY	JLB	PLANS CK'D. ZSS
QUANTITIES AND NOTES			SHEET 2 OF 12

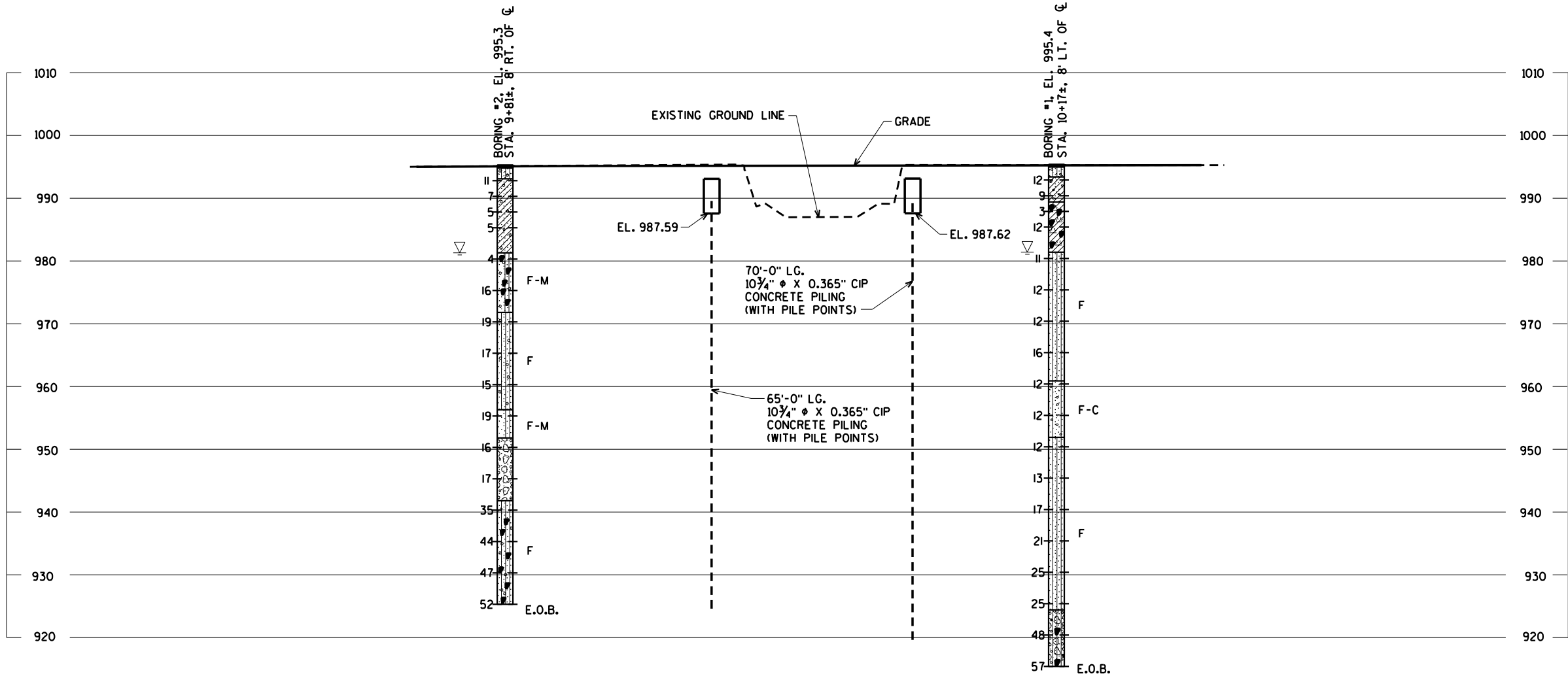
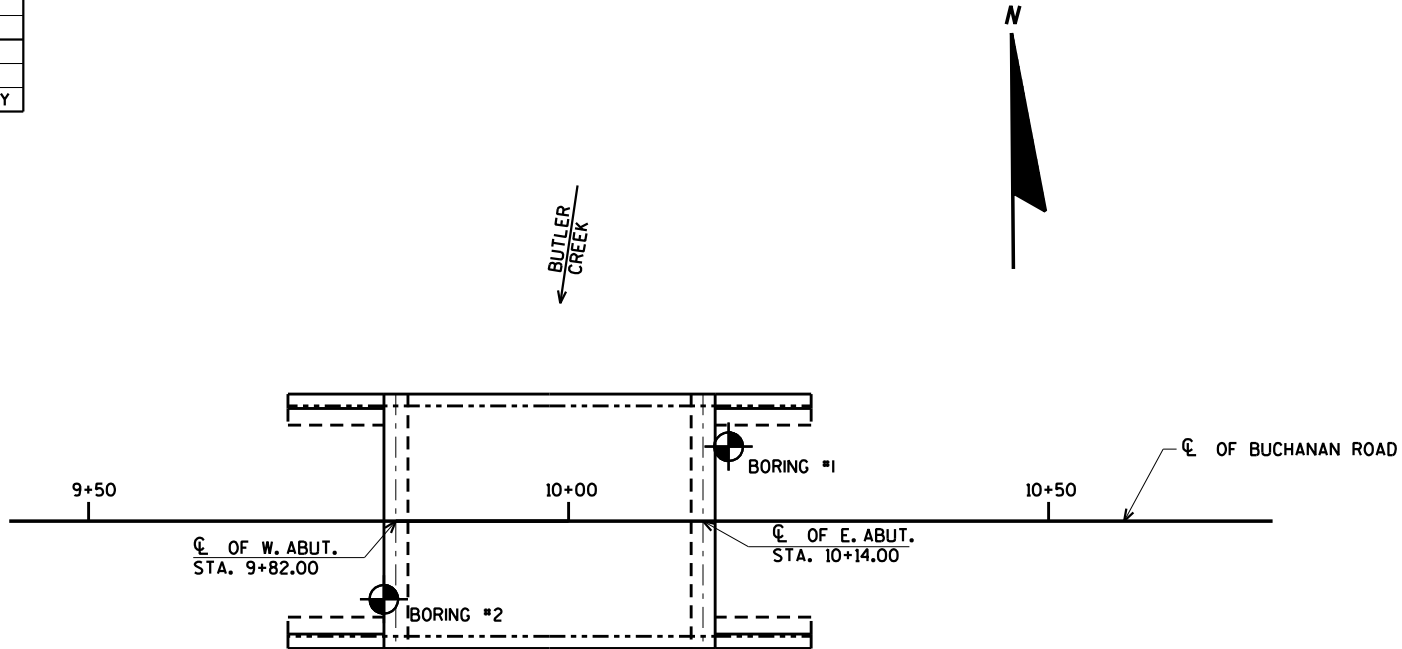
ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

\$PRNAME\$
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BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	10/24/19	691986.06	954167.49
2	10/25/19	691970.34	954130.70

BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.
REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.
ALL COORDINATES REFERENCED TO WCCS NAD 83(2018) DODGE COUNTY



4/27/2020

PENTABLE:BRau_shd_util.tbl

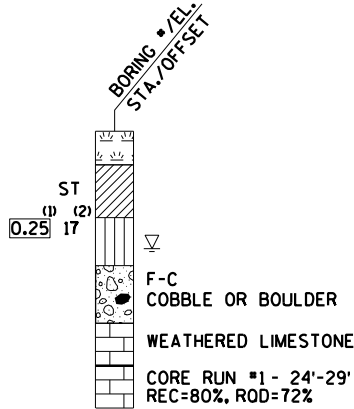
STATE PROJECT NUMBER

3818-00-70

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▽ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

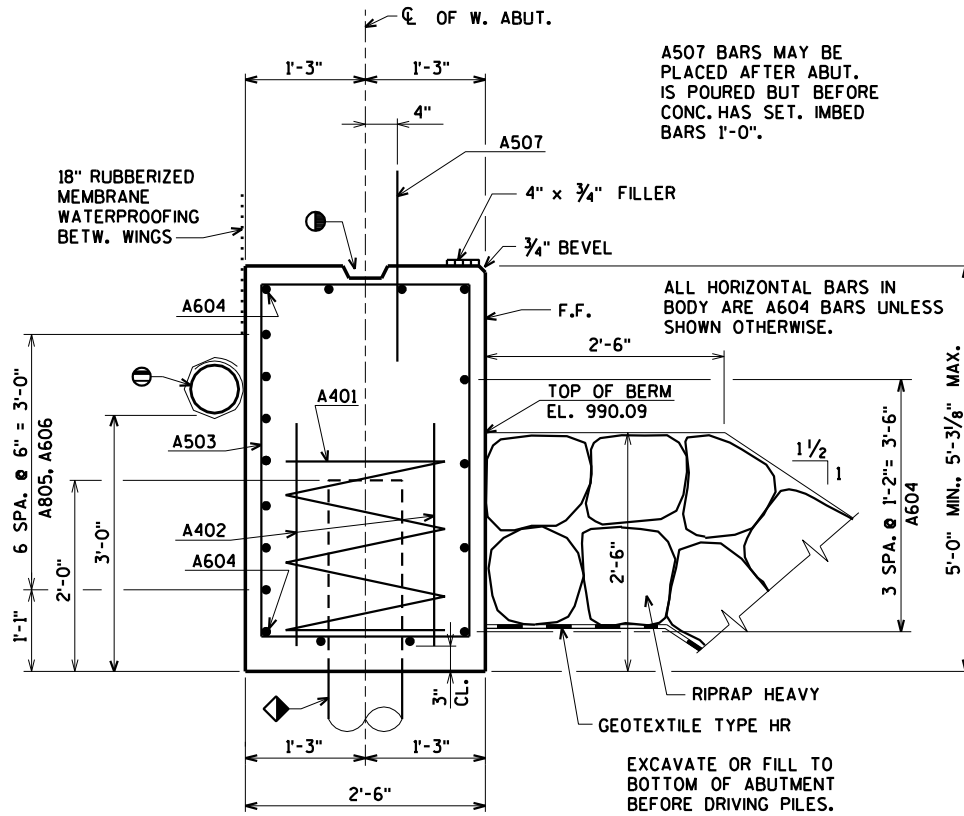
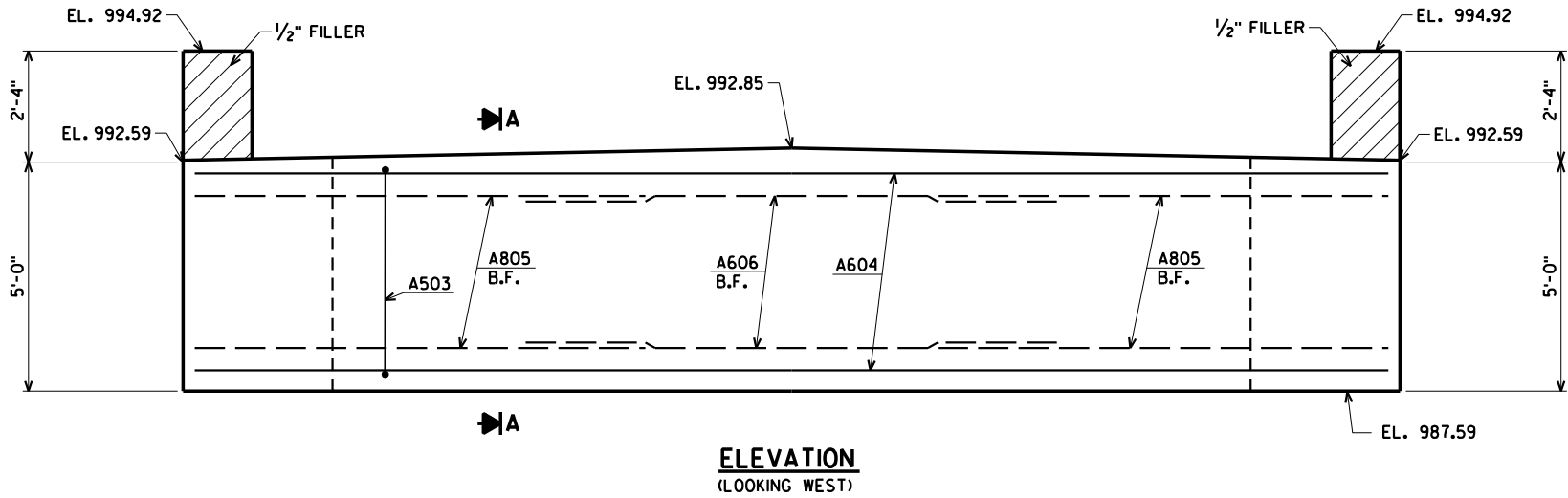
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

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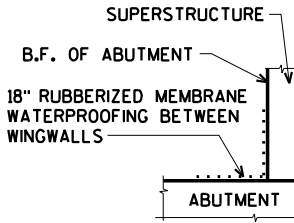
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY JLB		PLANS CK'D. ZSS	
SUBSURFACE EXPLORATION		SHEET 3 OF 12	

NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



SECTION A

ABUTMENT TO BE SUPPORTED ON
10 3/4" ϕ x 0.365" CIP CONCRETE PILING
(WITH PILE POINTS) DRIVEN TO A REQ'D.
DRIVING RESISTANCE OF 130 TONS PER PILE.
ESTIMATED LENGTH 65'-0".



SECTION F

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT
SHIELD AT ENDS OF PIPE UNDERDRAIN. FOR
RODENT SHIELD DETAIL SEE SHEET 6.

KEYED CONST. JOINT - FORMED
BY A BEVELED 2" x 6".

VERTICAL 18" RUBBERIZED MEMBRANE
WATERPROOFING TO EXTEND FROM
BRIDGE SEAT TO TOP OF WINGWALL.

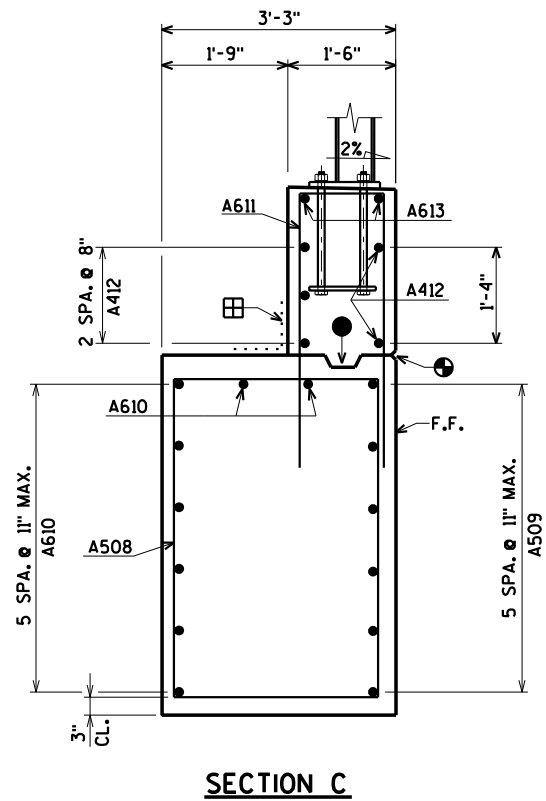
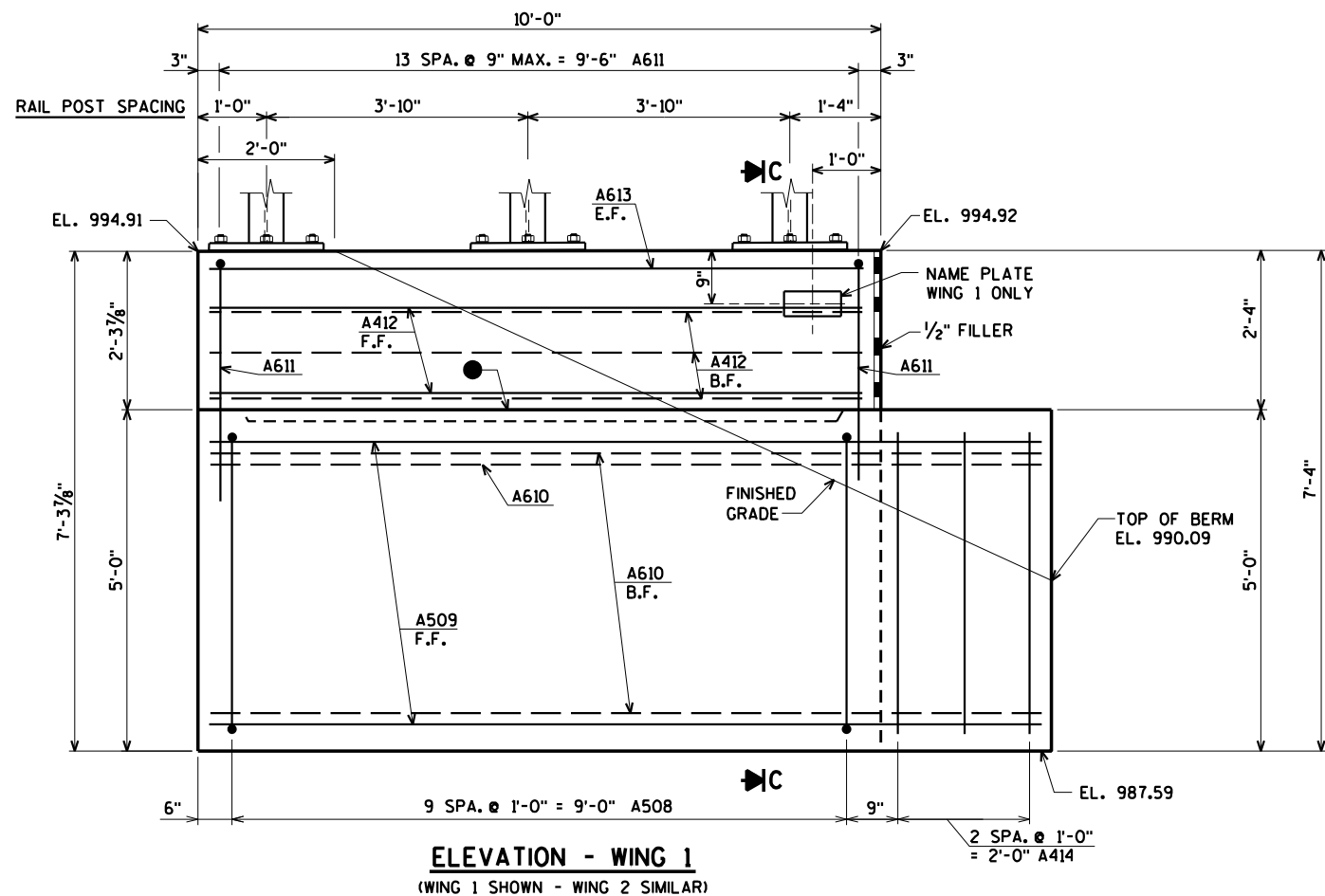
FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY		CLP	PLANS CK'D. ZSS
WEST ABUTMENT		SHEET 4 OF 12	



④ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL. ONLY REQUIRED IF OPTIONAL CONSTRUCTION JOINT IS USED.

● OPT. CONST. JOINT FORMED BY A BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.

⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HOIRZONTAL AND VERTICAL JOINTS ON BACKFACE.

B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

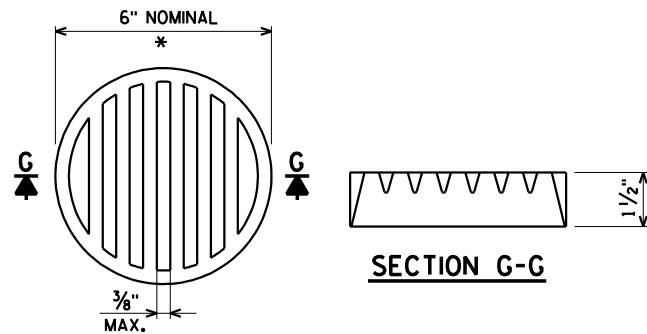
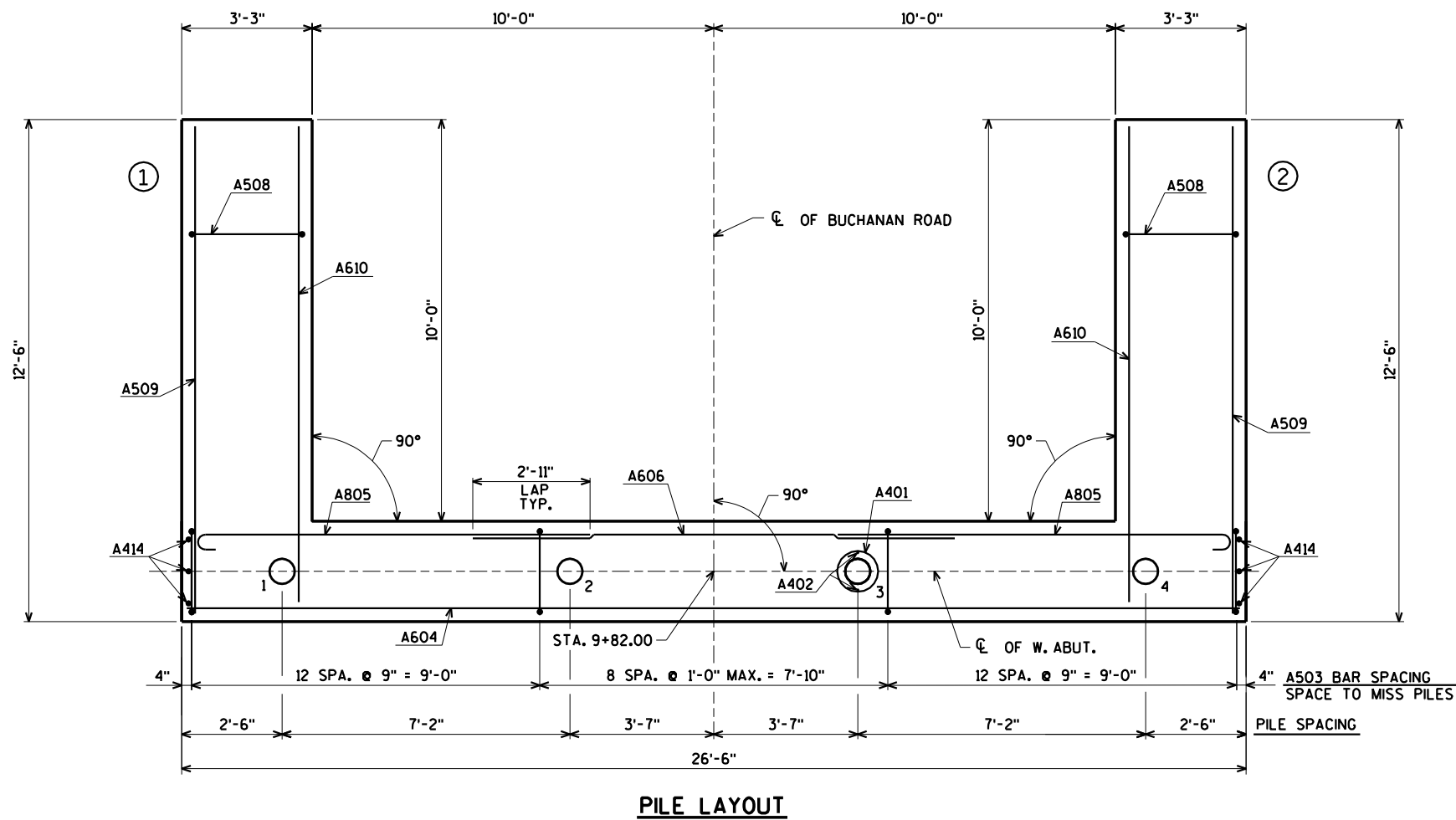
E.F. DENOTES EACH FACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY	CLP	PLANS CK'D.	ZSS
WEST ABUTMENT WINGS 1 & 2 DETAILS			SHEET 5 OF 12

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Eau Claire, WI 54701
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4/27/2020
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* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 x 1-INCH SHEET METAL SCREWS.

RODENT SHIELD DETAIL

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY
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3433 Oakwood Hills Parkway
Eau Claire, WI 54701
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY		CLP	PLANS CK'D. ZSS
WEST ABUTMENT DETAILS & BILL OF BARS			SHEET 6 OF 12

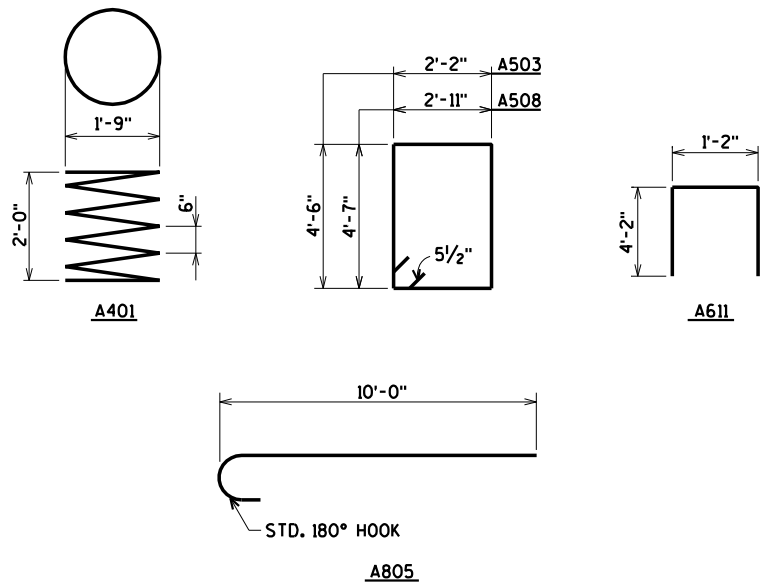
STATE PROJECT NUMBER

3818-00-70

BILL OF BARS

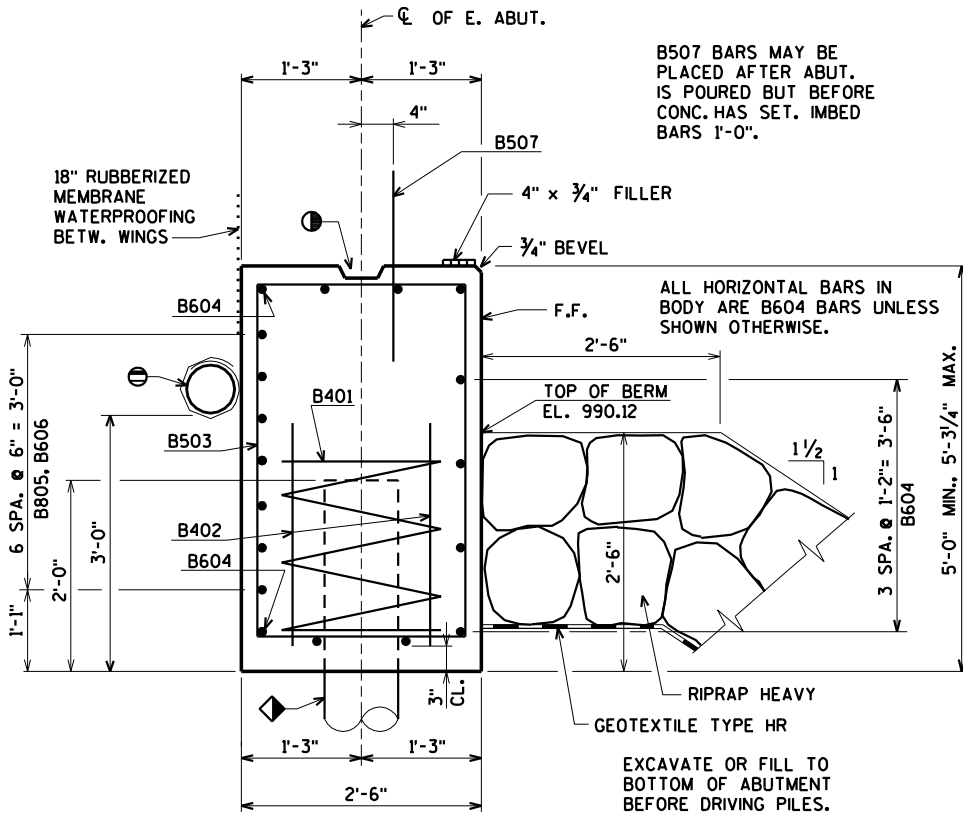
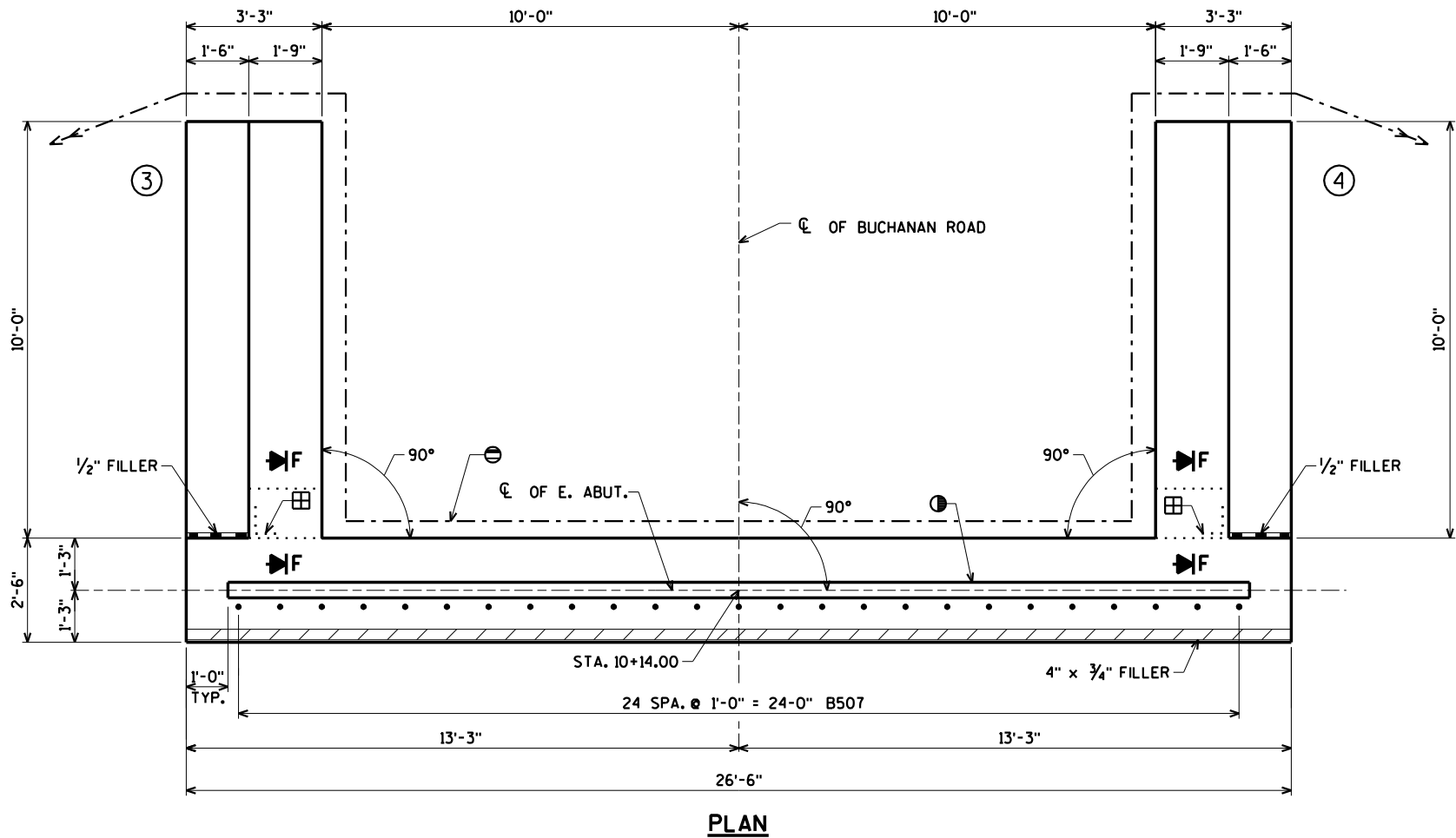
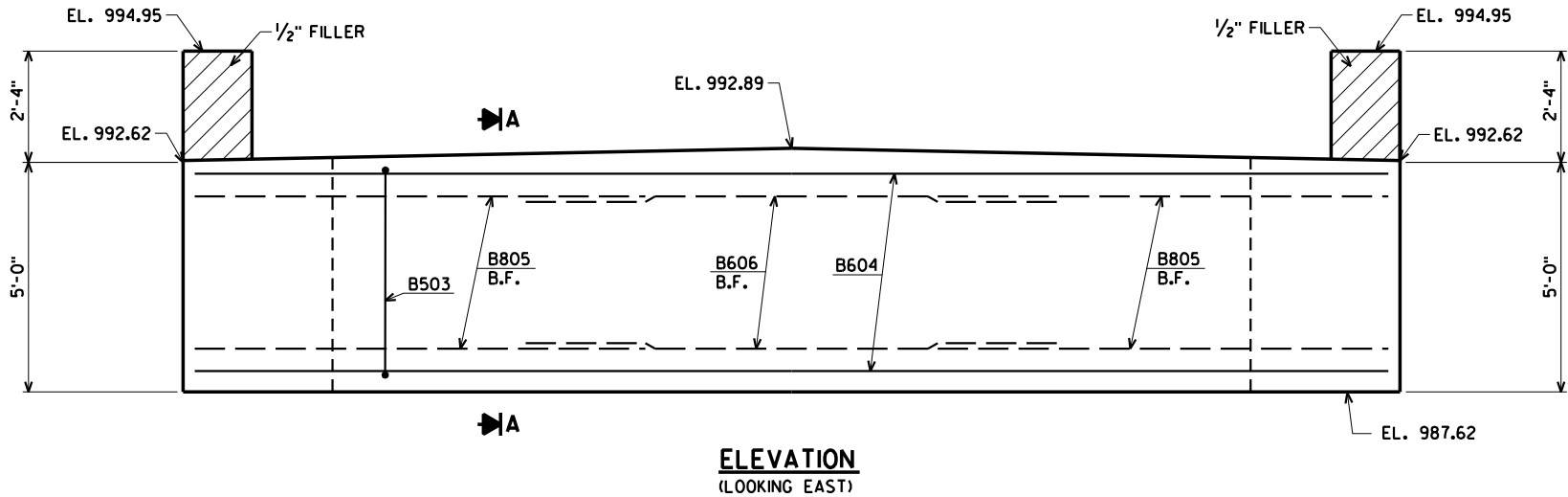
BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	1,340# COATED 1,540# UNCOATED
						LOCATION
A401		4	28-0	X		BODY @ PILES
A402		8	2-3			BODY @ PILES
A503		33	14-0	X		BODY VERT.
A604		11	26-2			BODY HORIZ.
A805		14	10-11	X		BODY HORIZ. @ WING B.F.
A606		7	12-0			BODY HORIZ. BETW. WINGS B.F.
A507	X	25	2-0			BODY DOWELS
A508	X	20	15-8	X		WINGS 1 & 2 VERT.
A509	X	12	12-2			WINGS 1 & 2 HORIZ. F.F.
A610	X	16	11-10			WINGS 1 & 2 HORIZ. B.F. & TOP
A611	X	28	9-2	X		WINGS 1 & 2 VERT.
A412	X	10	9-8			WINGS 1 & 2 HORIZ. E.F.
A613	X	4	9-8			WINGS 1 & 2 HORIZ. E.F.
A414	X	6	4-7			BODY VERT. END @ WINGS 1 & 2

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



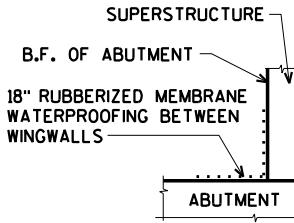
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NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



SECTION A

ABUTMENT TO BE SUPPORTED ON
10 3/4" ϕ x 0.365" CIP CONCRETE PILING
(WITH PILE POINTS) DRIVEN TO A REQ'D.
DRIVING RESISTANCE OF 130 TONS PER PILE.
ESTIMATED LENGTH 70'-0".



SECTION F

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT
SHIELD AT ENDS OF PIPE UNDERDRAIN. FOR
RODENT SHIELD DETAIL SEE SHEET 6.

KEYED CONST. JOINT - FORMED
BY A BEVELED 2" x 6".

VERTICAL 18" RUBBERIZED MEMBRANE
WATERPROOFING TO EXTEND FROM
BRIDGE SEAT TO TOP OF WINGWALL.

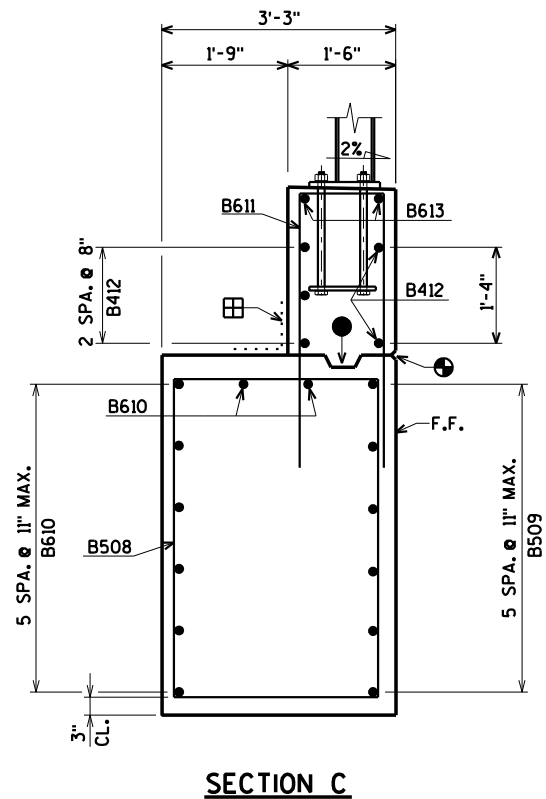
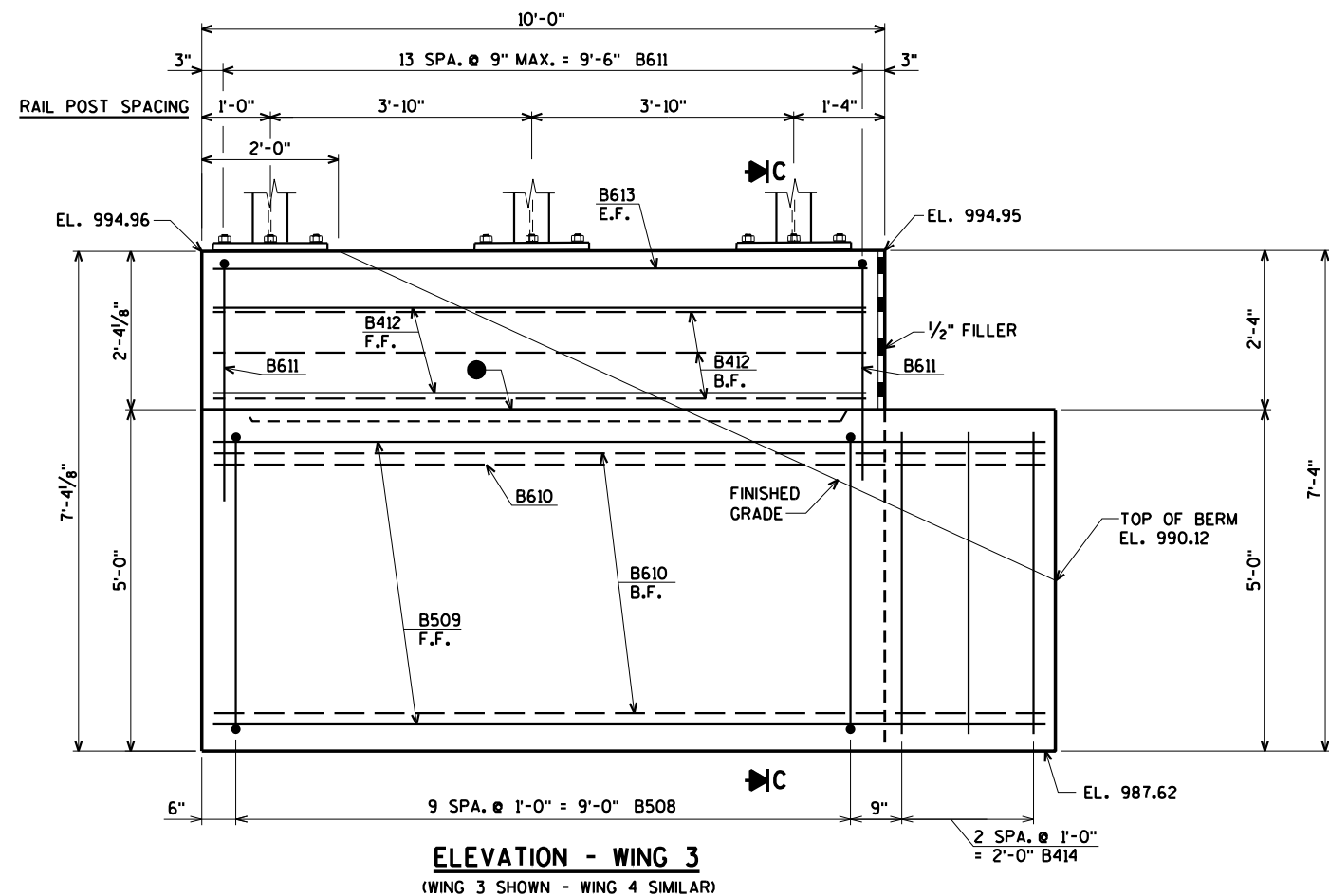
FOR PILE SPlice DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY		CLP	PLANS CK'D. ZSS
EAST ABUTMENT		SHEET 7 OF 12	



3/4" "V" GROOVE ON FRONT FACE OF WINGWALL. ONLY REQUIRED IF OPTIONAL CONSTRUCTION JOINT IS USED.

OPT. CONST. JOINT FORMED BY A BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.

18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HOIRZONTAL AND VERTICAL JOINTS ON BACKFACE.

B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

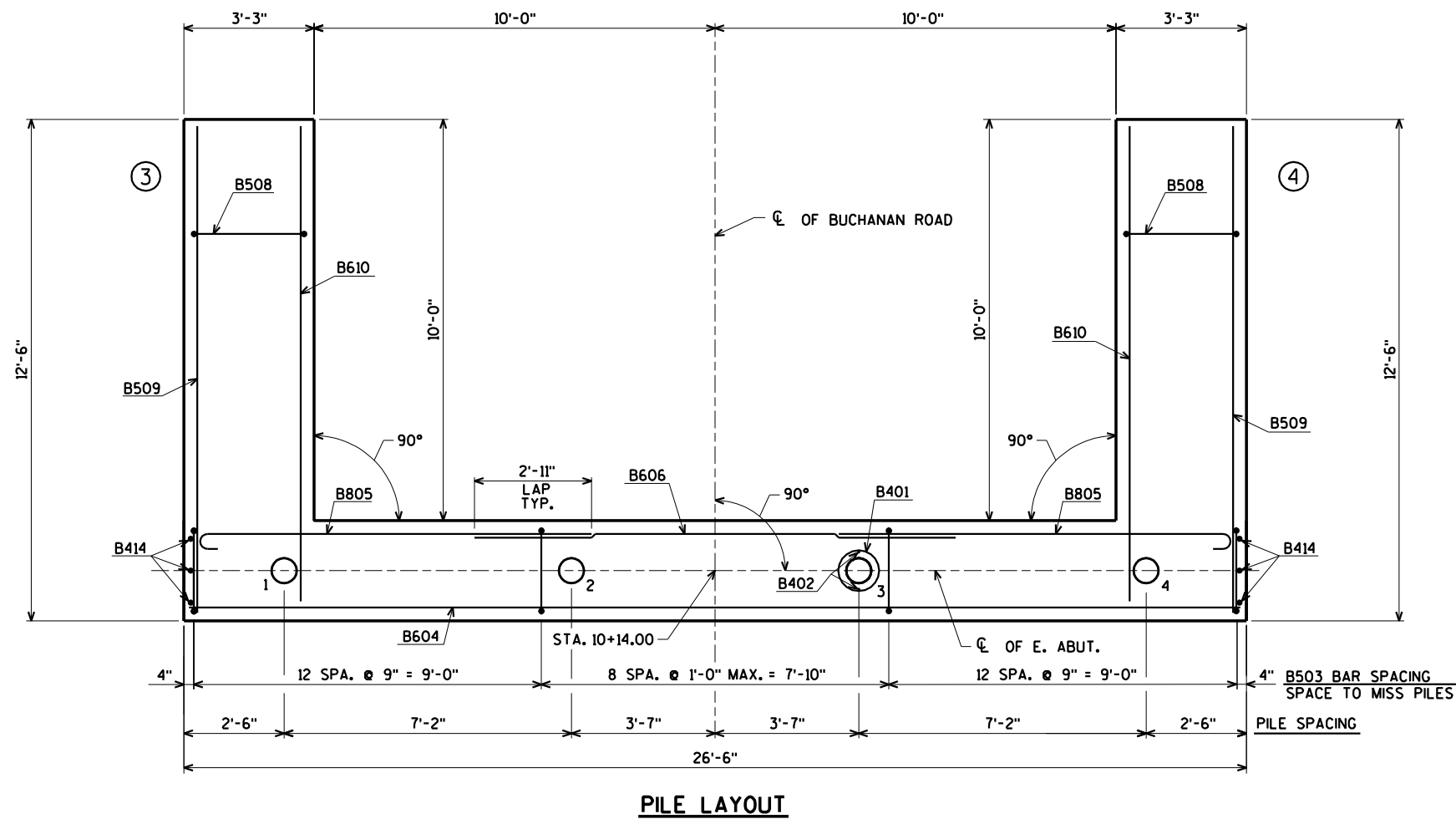
E.F. DENOTES EACH FACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY	CLP	PLANS CK'D.	ZSS
EAST ABUTMENT WINGS 3 & 4 DETAILS			SHEET 8 OF 12

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4/27/2020
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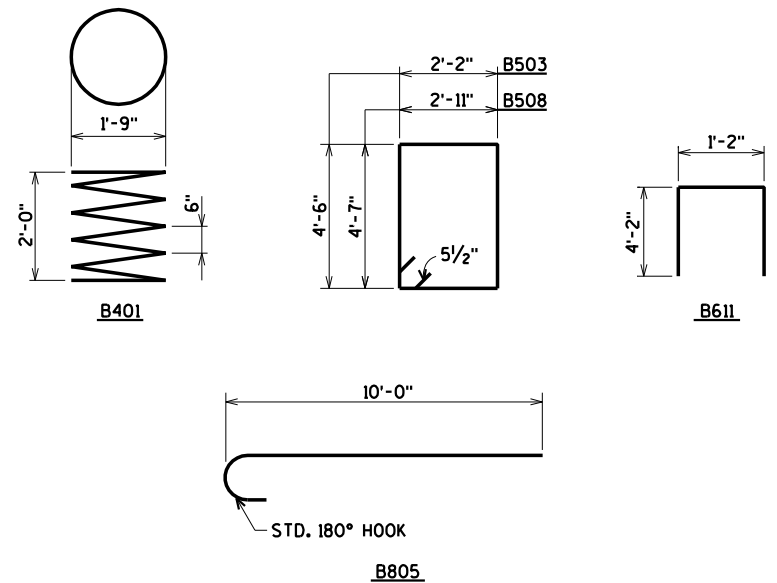


PILE LAYOUT

BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	1,340# COATED 1,540# UNCOATED
						LOCATION
B401		4	28-0	X		BODY @ PILES
B402		8	2-3			BODY @ PILES
B503		33	14-0	X		BODY VERT.
B604		11	26-2			BODY HORIZ.
B805		14	10-11	X		BODY HORIZ. @ WING B.F.
B606		7	12-0			BODY HORIZ. BETW. WINGS B.F.
B507	X	25	2-0			BODY DOWELS
B508	X	20	15-8	X		WINGS 3 & 4 VERT.
B509	X	12	12-2			WINGS 3 & 4 HORIZ. F.F.
B610	X	16	11-10			WINGS 3 & 4 HORIZ. B.F. & TOP
B611	X	28	9-2	X		WINGS 3 & 4 VERT.
B412	X	10	9-8			WINGS 3 & 4 HORIZ. E.F.
B613	X	4	9-8			WINGS 3 & 4 HORIZ. E.F.
B414	X	6	4-7			BODY VERT. END @ WINGS 3 & 4

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

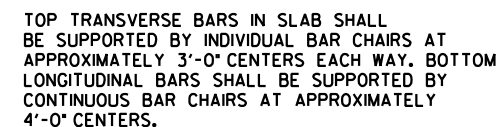


FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE
E.F. DENOTES EACH FACE
F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY	CLP	PLANS CK'D.	ZSS
EAST ABUTMENT DETAILS & BILL OF BARS			SHEET 9 OF 12

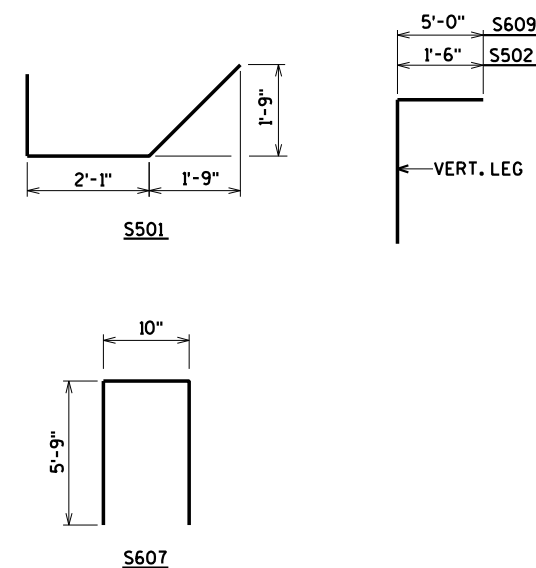


ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM.
ANY TOLERANCES NECESSARY TO CORRECT
CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

TYPICAL SECTION THRU BRIDGE

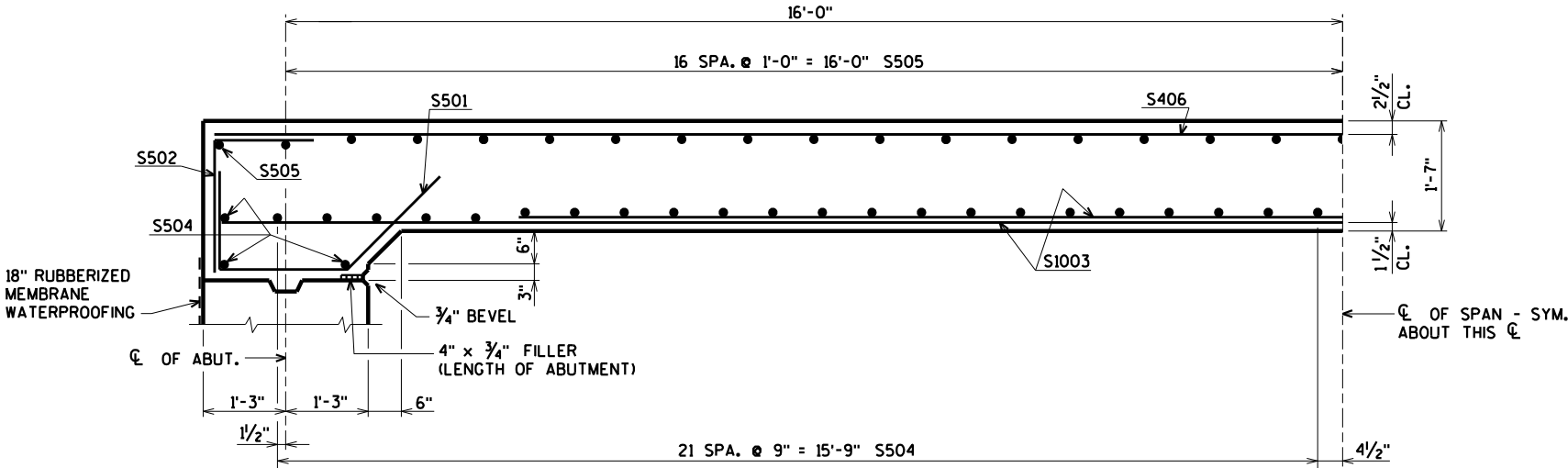
BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	10,160" COATED
							LOCATION
S501	X	54	6-3	X			SLAB @ ABUT.
S502	X	54	3-4	X			SLAB @ ABUT.
S1003	X	46	29-5				SLAB LONG. BOT.
S504	X	50	26-2				SLAB TRANS. BOT.
S505	X	35	26-2				SLAB TRANS. TOP
S406	X	27	34-2				SLAB LONG. TOP
S607	X	24	12-0	X			SLAB @ RAIL POSTS
S608	X	32	6-0				SLAB @ INT. RAIL POSTS
S609	X	16	6-0	X			SLAB @ END RAIL POSTS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

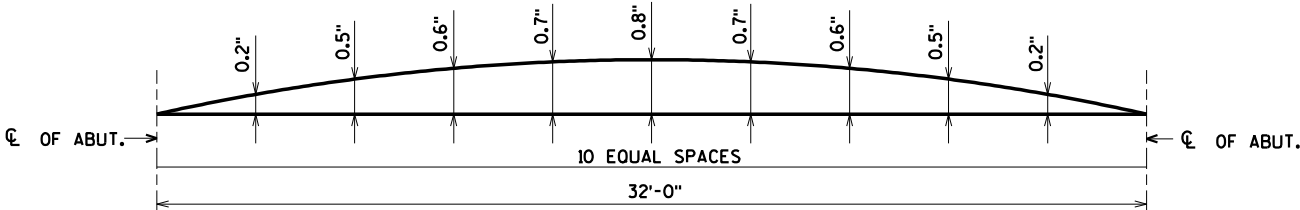


PLAN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY		CLP	PLANS CK'D. ZS
SUPERSTRUCTURE		SHEET 10 OF	



PART LONGITUDINAL SECTION



CAMBER DIAGRAM

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER, TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR CL.

TOP OF DECK ELEVATIONS

LOCATION	CL OF W. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL OF E. ABUT.
N. EDGE OF SLAB	994.92	994.92	994.93	994.93	994.93	994.94	994.94	994.94	994.95	994.95	994.95
CL OF STRUCTURE	995.18	995.19	995.19	995.19	995.20	995.20	995.21	995.21	995.21	995.22	995.22
S. EDGE OF SLAB	994.92	994.92	994.93	994.93	994.93	994.94	994.94	994.94	994.95	994.95	994.95

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

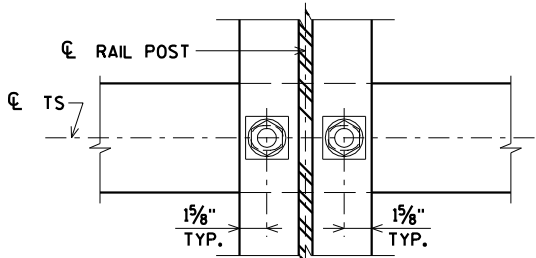
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY		CLP	PLANS CK'D. ZSS
SUPERSTRUCTURE DETAILS			SHEET 11 OF 12

ORIGINAL PLANS PREPARED BY

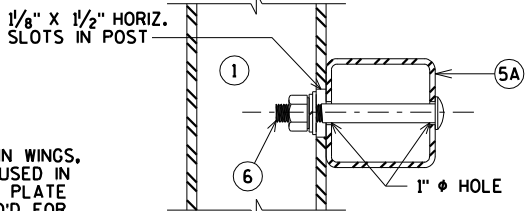
AYRES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

LEGEND

- ① W6 x 25 WITH 1/8" x 1/2" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1/6" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. ~~USE 10 7/8" LONG AT ALL OTHER LOCATIONS.~~ (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 5/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS ~~AND 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.~~
- ⑫ 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.



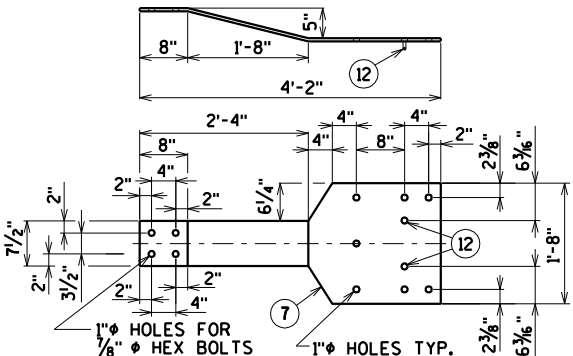
SECTION THRU POST WEB



SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

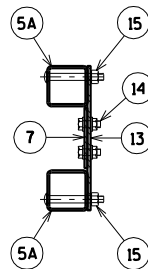
TYPICAL RAIL TO POST CONNECTIONS



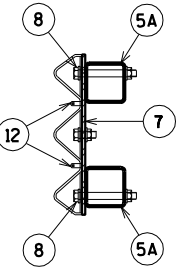
BACK-UP PLATE DETAIL
(AT BEAM GUARD ATTACHMENT)

GENERAL NOTES

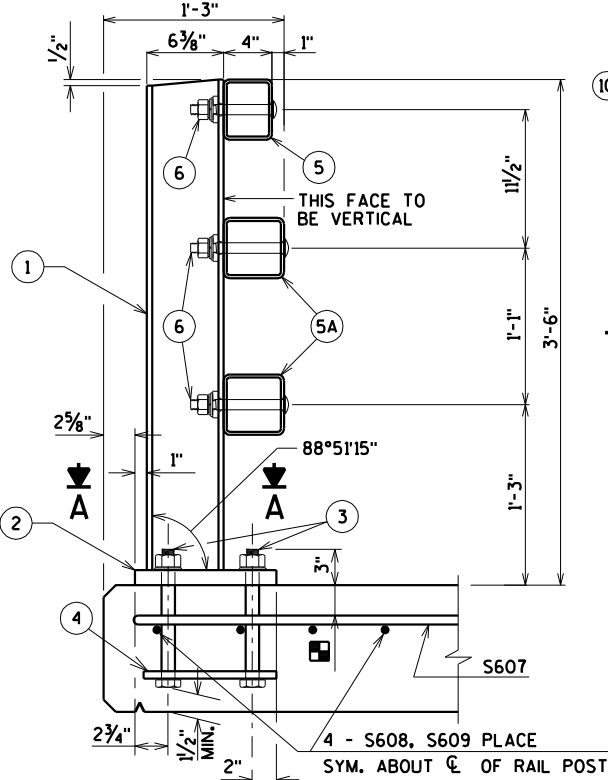
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. ~~WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.~~



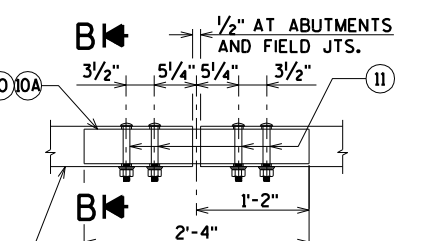
SECTION C



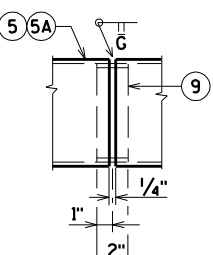
SECTION D



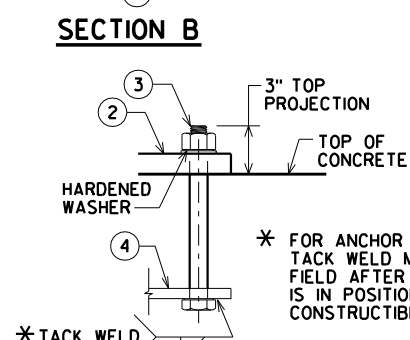
SECTION THRU RAILING ON DECK



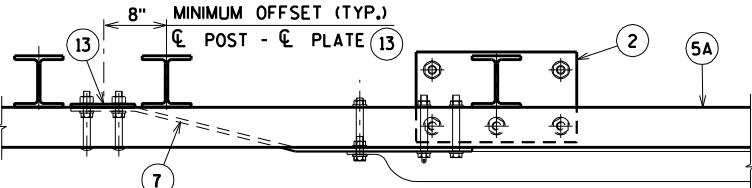
FIELD ERECTION JOINT DETAIL



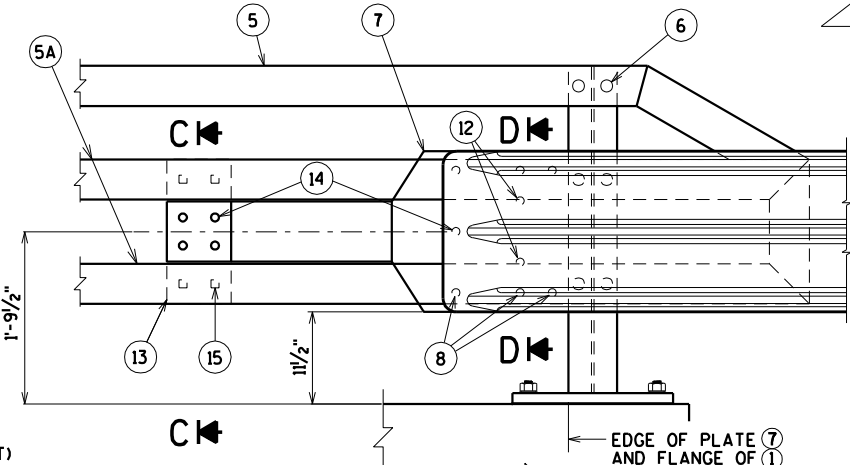
SHOP RAIL SPLICE DETAIL
(LOCATION MUST BE SHOWN ON THE SHOP DRAWINGS)



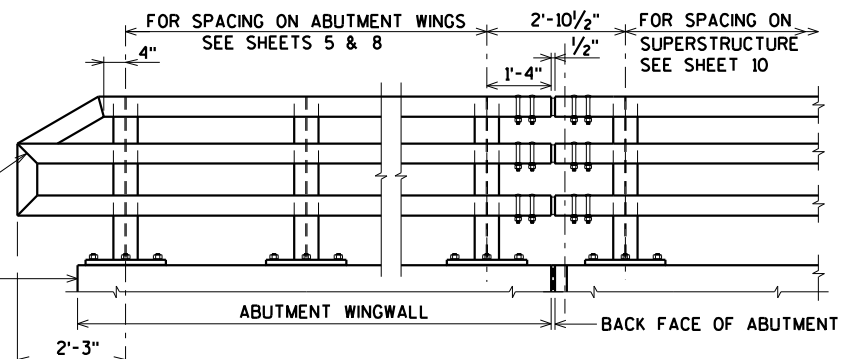
ANCHOR BOLTS



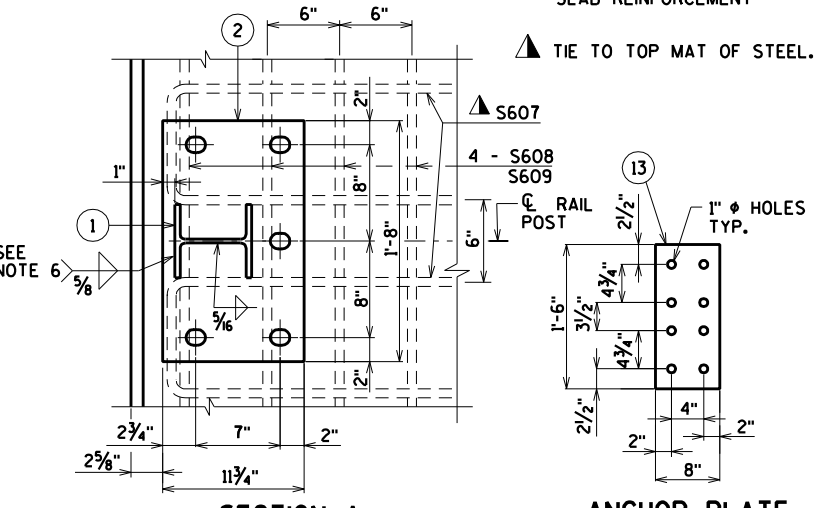
TOP VIEW AT END POST
(THRIE BEAM RAIL ATTACHMENT)



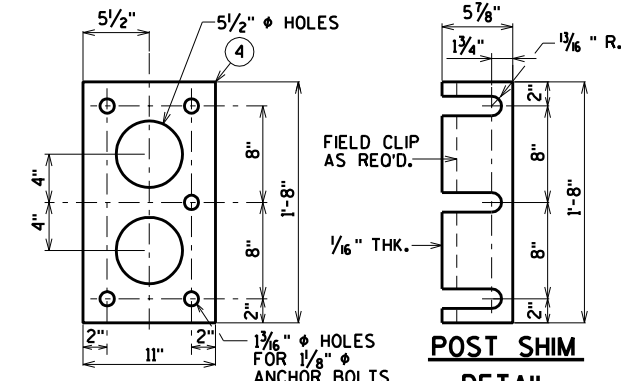
DETAIL AT END POST
(THRIE BEAM RAIL ATTACHMENT)



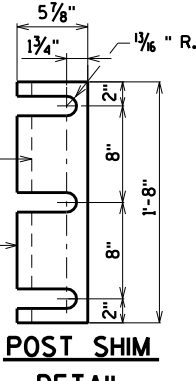
PART ELEVATION OF RAILING



SECTION A



ANCHOR PLATE
(AT RAIL TO DECK CONNECTION)



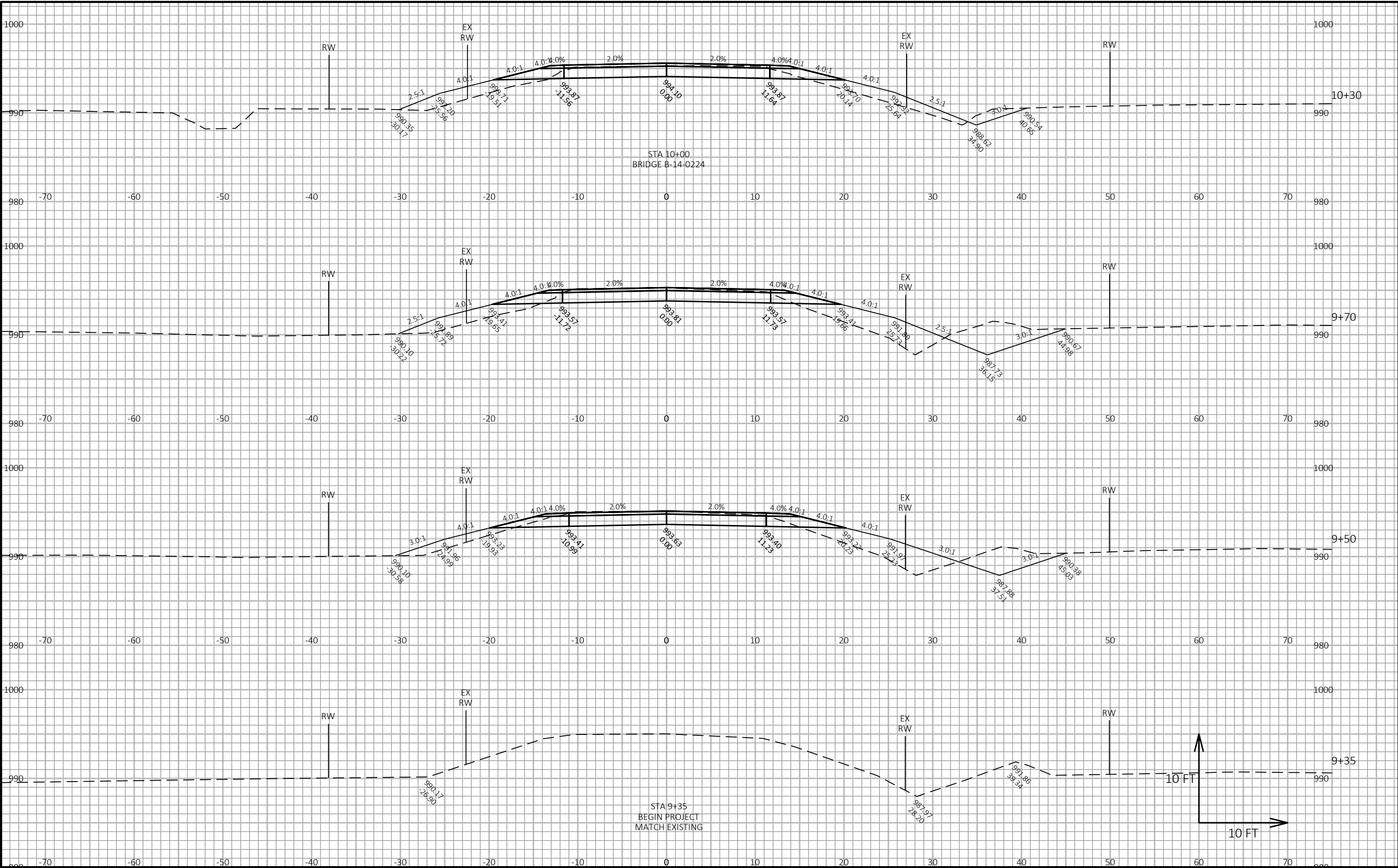
POST SHIM
DETAIL

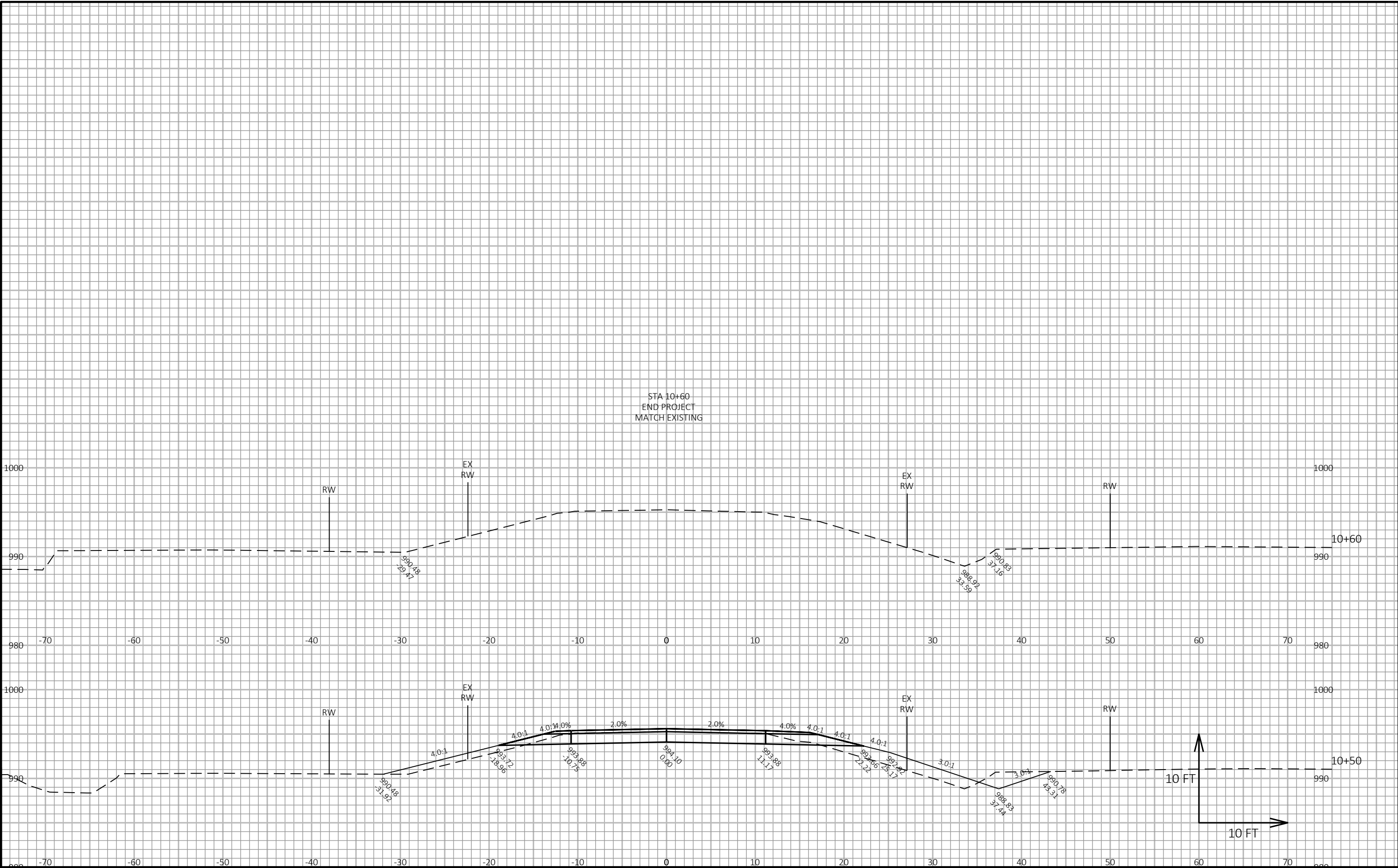
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-224			
DRAWN BY		CLP	PLANS CK'D. ZSS
RAILING TUBULAR TYPE M			SHEET 12 OF 12

BUCHANAN ROAD COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.30	
9+35	--	0.0	0.0					
9+50	15	58.1	40.4	16	11	16	15	15
9+70	20	60.5	47.2	44	32	60	57	57
9+81	11	60.5	47.2	25	19	85	82	82
NEW BRIDGE	--	--	--	--	--	--	--	--
10+15	--	37.1	33.3					
10+30	15	37.1	33.3	21	19	105	106	106
10+50	20	40.7	29.0	29	23	134	136	136
10+60	10	0.0	0.0	8	5	142	143	143
				142	110			

Note 1 - Cut	Cut includes existing asphalt pavement. Assumed to be reused as fill outside the 1:1 road core.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)







Wisconsin Department of Transportation

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