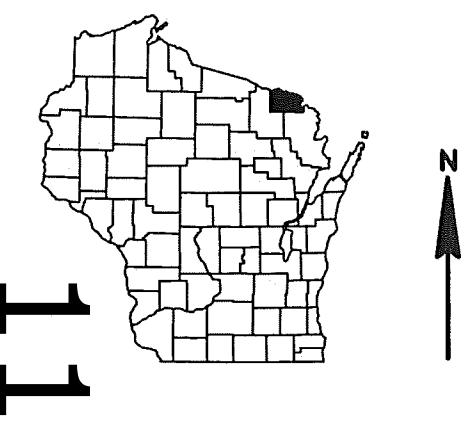


RHI
JUNE 2020
PROJECT ID: 1009-47-60
WITH: 9/10-10-61
COUNTY: FLORENCE

ORDER OF SHEETS

| | | |
|-------------|---|------------------------------|
| Section No. | 1 | Title |
| Section No. | 2 | Typical Sections and Details |
| Section No. | 3 | Estimate of Quantities |
| Section No. | 3 | Miscellaneous Quantities |
| Section No. | 4 | Right of Way Plan |
| Section No. | 5 | Plan and Profile |
| Section No. | 6 | Standard Detail Drawings |
| Section No. | 7 | Sign Plates |
| Section No. | 8 | Structure Plans |
| Section No. | 9 | Computer Earthwork Data |
| Section No. | 9 | Cross Sections |

TOTAL SHEETS = 64



DESIGN DESIGNATION 100-47-60

| | | | |
|--------------|------|---|--------|
| A.A.D.T. | 2022 | = | 510 |
| A.A.D.T. | 2042 | = | 650 |
| D.H.V. | | = | 70 |
| D.D. | | = | 61/39 |
| T. | | = | 22.9 |
| DESIGN SPEED | | = | 60 MPH |
| ESALS | | = | N/A |

CONVENTIONAL SYMBOLS

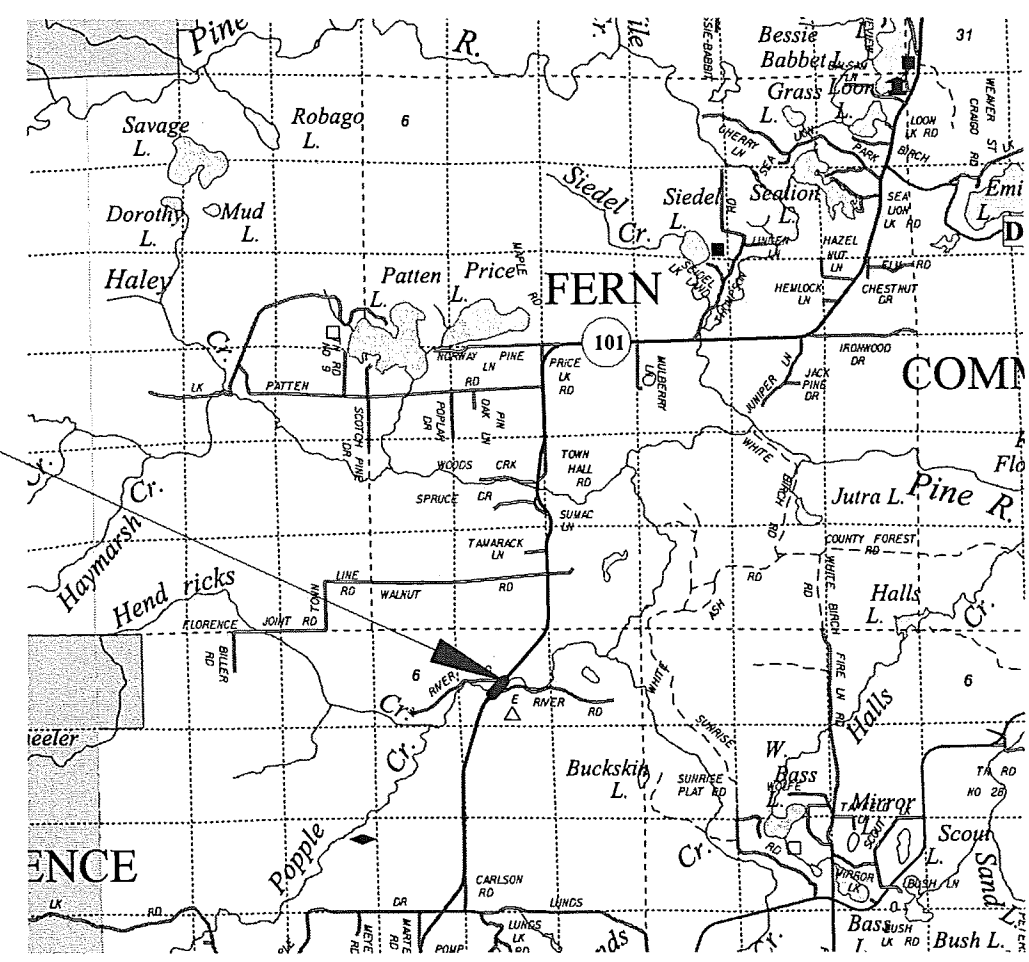
| | |
|--------------------------------|---------|
| PLAN | |
| CORPORATE LIMITS | //// |
| PROPERTY LINE | --- |
| LOT LINE | - - - |
| LIMITED HIGHWAY EASEMENT | L - - - |
| EXISTING RIGHT OF WAY | --- |
| PROPOSED OR NEW R/W LINE | --- |
| SLOPE INTERCEPT | - - - |
| REFERENCE LINE | --- |
| EXISTING CULVERT | - - - |
| PROPOSED CULVERT (Box or Pipe) | - - - |
| COMBUSTIBLE FLUIDS | CAUTION |
| MARSH AREA | ~ ~ ~ |
| WOODED OR SHRUB AREA | ~ ~ ~ |

| | |
|---|-------|
| PROFILE | |
| GRADE LINE | --- |
| ORIGINAL GROUND | --- |
| MARSH OR ROCK PROFILE (To be noted as such) | --- |
| SPECIAL DITCH | --- |
| GRADE ELEVATION | 95.36 |
| CULVERT (Profile View) | ○ □ |
| UTILITIES | |
| ELECTRIC | E |
| FIBER OPTIC | FO |
| GAS | G |
| SANITARY SEWER | SAN |
| STORM SEWER | SS |
| TELEPHONE | T |
| WATER | W |
| UTILITY PEDESTAL | □ |
| POWER POLE | ⊕ |
| TELEPHONE POLE | ⊕ |

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
ARMSTRONG CREEK - FLORENCE
POPPLE RIVER BRIDGE B-19-0001
STH 101
FLORENCE COUNTY

| |
|----------------------|
| STATE PROJECT NUMBER |
| 1009-47-60 |

STH 101
STRUCTURE B-19-0001



LAYOUT
SCALE 0 2 MI
TOTAL NET LENGTH OF CENTERLINE = N/A

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, FLORENCE COUNTY, NAD83 (YEAR, IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. VERTICAL DATUM IS NAVD 88.

| STATE PROJECT | FEDERAL PROJECT | |
|---------------|-----------------|----------|
| | PROJECT | CONTRACT |
| 1009-47-60 | WISC 2020361 | 1 |
| | | |
| | | |
| | | |

ORIGINAL PLANS PREPARED BY

OMNI ASSOCIATES

WISCONSIN PROFESSIONAL ENGINEER
KRISTOFER R. OLSON
E-35236
APPLETON, WI
2/1/19

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

| | |
|---------------------|---------------------|
| Surveyor | OMNI ASSOCIATES INC |
| Designer | OMNI ASSOCIATES INC |
| Project Manager | STACY HAGENBUCHER |
| Regional Examiner | |
| Regional Supervisor | MIKE WENDT |

APPROVED FOR THE DEPARTMENT

DATE: 2/1/19

E

GENERAL NOTES

LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

WHEN THE QUANTITY OF THE ITEM OF BASE OR ASPHALT PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE THE NORMAL CONSTRUCTION LIMITS.

RUNOFF COEFFICIENT TABLE

| | HYDROLOGIC SOIL GROUP | | | | | | | | | | | |
|-------------------------|-----------------------|------|----------|-----------------------|------|----------|-----------------------|------|----------|-----------------------|------|----------|
| | A | | | B | | | C | | | D | | |
| | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | |
| LAND USE: | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER |
| ROW CROPS | 0.08 | 0.16 | 0.22 | 0.12 | 0.20 | 0.27 | 0.15 | 0.24 | 0.33 | 0.19 | 0.28 | 0.38 |
| | 0.22 | 0.30 | 0.38 | 0.26 | 0.34 | 0.44 | 0.30 | 0.37 | 0.50 | 0.34 | 0.41 | 0.56 |
| MEDI AN STRIP - TURF | 0.19 | 0.20 | 0.24 | 0.19 | 0.22 | 0.26 | 0.20 | 0.23 | 0.30 | 0.20 | 0.25 | 0.30 |
| | 0.24 | 0.26 | 0.30 | 0.25 | 0.28 | 0.33 | 0.26 | 0.30 | 0.37 | 0.27 | 0.32 | 0.40 |
| SIDE SLOPE - TURF | | | 0.25 | | | 0.27 | | | 0.28 | | | 0.30 |
| | | | 0.32 | | | 0.34 | | | 0.36 | | | 0.38 |
| PAVEMENT: | | | | | | | | | | | | |
| ASPHALT | | | | .70 - .95 | | | | | | | | |
| CONCRETE | | | | .80 - .95 | | | | | | | | |
| BRICK | | | | .70 - .80 | | | | | | | | |
| DRIVES, WALKS | | | | .75 - .85 | | | | | | | | |
| ROOFS | | | | .75 - .95 | | | | | | | | |
| GRAVEL ROADS, SHOULDERS | | | | .40 - .60 | | | | | | | | |

EROSION CONTROL NOTES

RUNOFF COEFFICIENT FOR THIS PROJECT: EXISTING PAVEMENT 0.95, EXISTING SLOPES 0.30, NEW PAVEMENT 0.95, NEW SLOPES 0.30.

TOTAL PROJECT AREA = 2.410 ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.310 ACRES

UTILITIES - PROJECT ID 1009-47-60

ELECTRICITY

WISCONSIN PUBLIC SERVICE CORPORATION
700 N ADAMS ST
P.O. BOX 19001
GREEN BAY, WI 54307-9001
ATTN: LORI BUTRY
(920) 433-1703
LABUTRY@INTEGRYSGROUP.COM

COMMUNICATIONS

NIGHT TEL SERVICES
450 SECURITY BLVD
P.O. BOX 19079
GREEN BAY, WI 54307-9079
ATTN: RICK VINCENT
(920) 617-7316
RICK.VINCENT@NSIGHT.COM

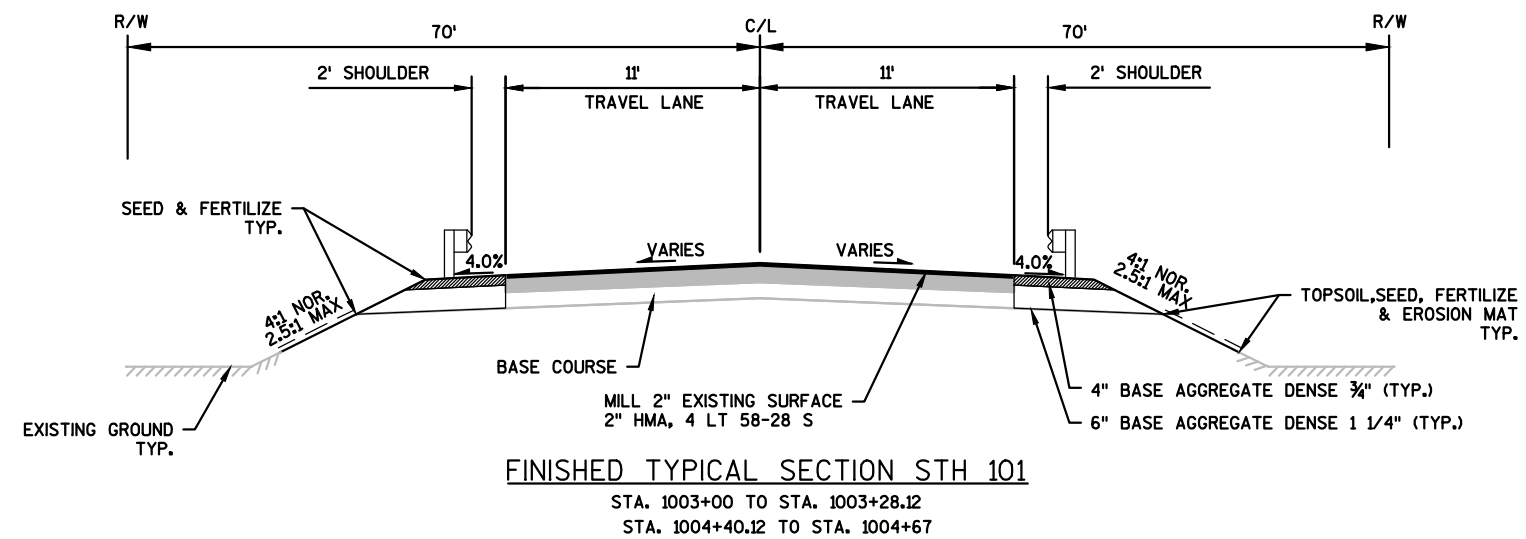
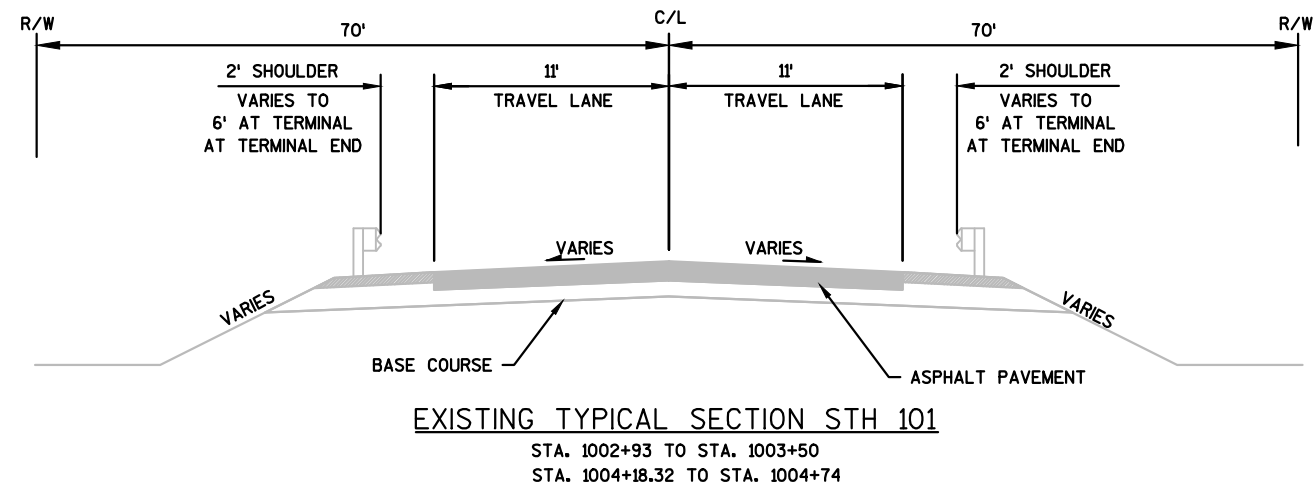
OTHER CONTACTS

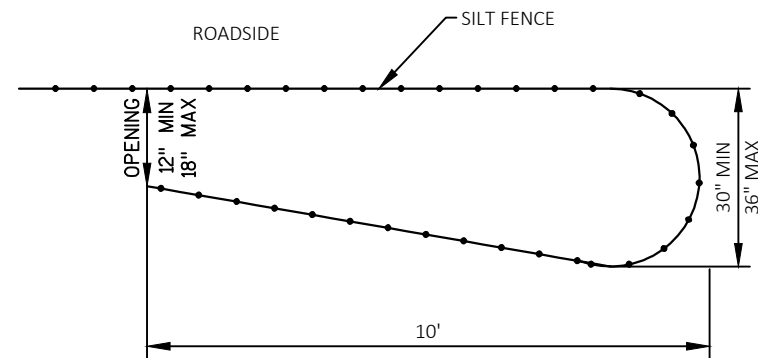
DNR LIAISON

DEPARTMENT OF NATURAL RESOURCES
NORTHERN REGION HEADQUARTERS
107 SUTLIFF AVE
RHINELANDER, WI 54501
ATTN: JON SIMONSEN
TELEPHONE: 715-367-1936

THE CONTRACTOR SHALL NOTIFY DIGGER'S HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGER'S HOTLINE MUST BE CONTACTED SEPERATELY.



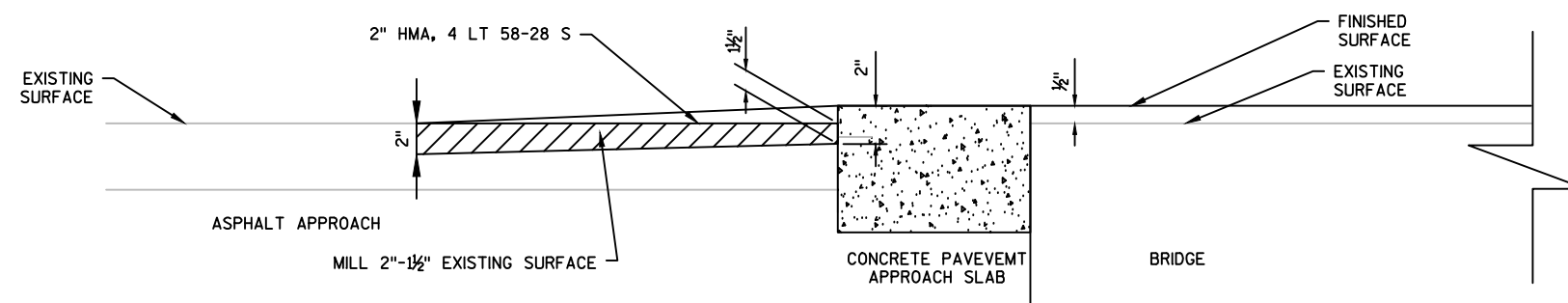




TEMPORARY SMALL ANIMAL BARRIER

NOTES:

SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS.

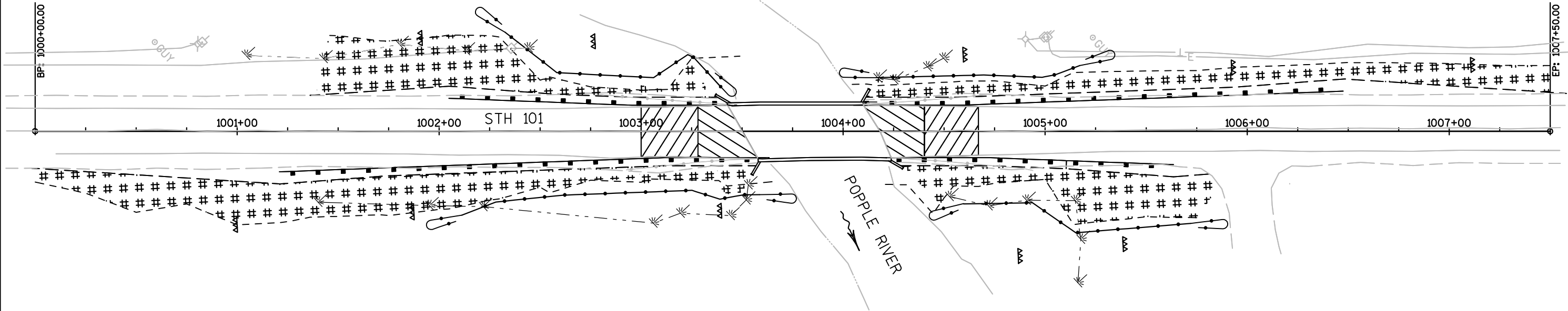
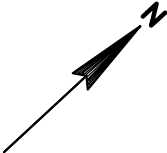


APPROACH MATCH DETAIL STH 101

B-19-1

EROSION CONTROL LEGEND

- ##### EROSION MAT URBAN
CLASS I, TYPE B
- △△△ TEMPORARY DITCH CHECK
- SILT FENCE
- ⤿ SMALL ANIMAL TURN-A-ROUND
- WETLAND



2

TRAFFIC CONTROL GENERAL NOTES

1. DRAWINGS SHOW TRAFFIC CONTROL FOR A TYPICAL SITUATION. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED DEPENDING ON METHODS OR SEQUENCE OF OPERATIONS.

2. ADJUST SIGN SPACING TO AVOID CONFLICT WITH AND TO PROVIDE A MINIMUM SPACING OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.

3. ALL SIGNS SHALL BE 48" x 48" UNLESS OTHERWISE NOTED.

4. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

5. ALL DETOUR ASSEMBLIES SHALL HAVE ORANGE DIRECTIONAL ARROWS.

6. ALL TRAFFIC CONTROL SIGNING WILL CONFORM TO THE WISCONSIN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

7. CONSIDER GEOMETRICS WHEN LOCATING SIGNS SO THE DRIVER HAS A CLEAR VIEW OF THE LANE CLOSURE DRUMS FOR A MINIMUM OF 1500 FEET IN FRONT OF DRUMS.

8. IF LANE CLOSURES ARE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

9. WARNING LIGHTS SHALL NOT BE WORKING ON "COVERED" OR "DOWNED" SIGN OR BARRICADE.

10. DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" LIGHTS.

11. FOR NIGHTTIME OPERATION, ALL DRUMS IN TAPERS SHALL HAVE A TYPE C WARNING LIGHT.

12. PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE PLACED APPROXIMATELY AT THE PROJECT LOCATION, ONE WEEK IN ADVANCE OF INITIAL LANE CLOSURE AND AS NEEDED THROUGHOUT THE PROJECT.

13. LAYOUT INFORMATION PROVIDED IS NOT INTENDED TO REPLACE WHAT IS PROVIDED IN APPLICABLE STANDARD DETAIL DRAWINGS.

14. SEE ADDITIONAL TRAFFIC CONTROL DETAIL SHEETS AND STANDARD DETAIL DRAWINGS FOR ADDITIONAL TRAFFIC CONTROL REQUIREMENTS.

15. ALL TRAFFIC TO BE DETOURED DURING DECK PREP AND POURING.

PORTABLE CHANGEABLE MESSAGE SIGNS

| | | | PRIOR TO CONSTRUCTION | | STAGE 1 | | STAGE 2 | |
|---------|-------------------------|------------------------------------|-------------------------|---------------------|-------------------------------|---------------------|-------------------------------|---------------------|
| SITE NO | LOCATION | ROADWAY CONDITION/ CONSTRUCTION | PHASE I (2 SEC) | PHASE II (2 SEC) | PHASE I (2 SEC) | PHASE II (2 SEC) | PHASE I (2 SEC) | PHASE II (2 SEC) |
| PCMS 1 | ON NB STH 101 | GENERAL | STH 101 ROAD WORK | BEGINS XX/XX/XX | STH 101 TO CLOSE | XX/XX/XX | STH 101 TO CLOSE | XX/XX/XX |
| PCMS 2 | ON SB STH 101 | GENERAL | STH 101 ROAD WORK | BEGINS XX/XX/XX | STH 101 TO CLOSE | XX/XX/XX | STH 101 TO CLOSE | XX/XX/XX |
| PCMS 3 | ON EB USH 8 AT STH 101 | GENERAL | STH 101 TO CLOSE | XX/XX/XX | STH 101 CLOSED 10 MILES | FOLLOW DETOUR | STH 101 CLOSED 10 MILES | FOLLOW DETOUR |
| PCMS 4 | ON WB USH 8 AT STH 101 | GENERAL | STH 101 TO CLOSE | XX/XX/XX | STH 101 CLOSED 10 MILES | FOLLOW DETOUR | STH 101 CLOSED 10 MILES | FOLLOW DETOUR |
| PCMS 5 | ON EB USH 8 AT STH 139 | GENERAL | (NO MESSAGE) | | STH 101 CLOSED 20 MILES | USE STH 139 | STH 101 CLOSED 20 MILES | USE STH 139 |
| PCMS 6 | ON EB STH 70 AT STH 101 | GENERAL | STH 101 TO CLOSE | XX/XX/XX | STH 101 CLOSED 10 MILES | FOLLOW DETOUR | STH 101 CLOSED 10 MILES | FOLLOW DETOUR |
| PCMS 7 | ON WB STH 70 AT STH 101 | GENERAL | STH 101 TO CLOSE | XX/XX/XX | STH 101 CLOSED 10 MILES | FOLLOW DETOUR | STH 101 CLOSED 10 MILES | FOLLOW DETOUR |

PCMS TO BE INSTALLED SEVEN DAYS IN ADVANCE OF CONSTRUCTION AND SEVEN DAYS IN ADVANCE OF ROAD CLOSURES

PROJECT NO: 1009-47-60

HWY: STH 101

COUNTY: FLORENCE

TRAFFIC CONTROL GENERAL NOTES

SHEET:

E

FILE NAME: F:\TR\JOBS\E2297A17\CIVIL 3D 2014 B-19-1\SHEETS\PLAN\GEN_NOTES

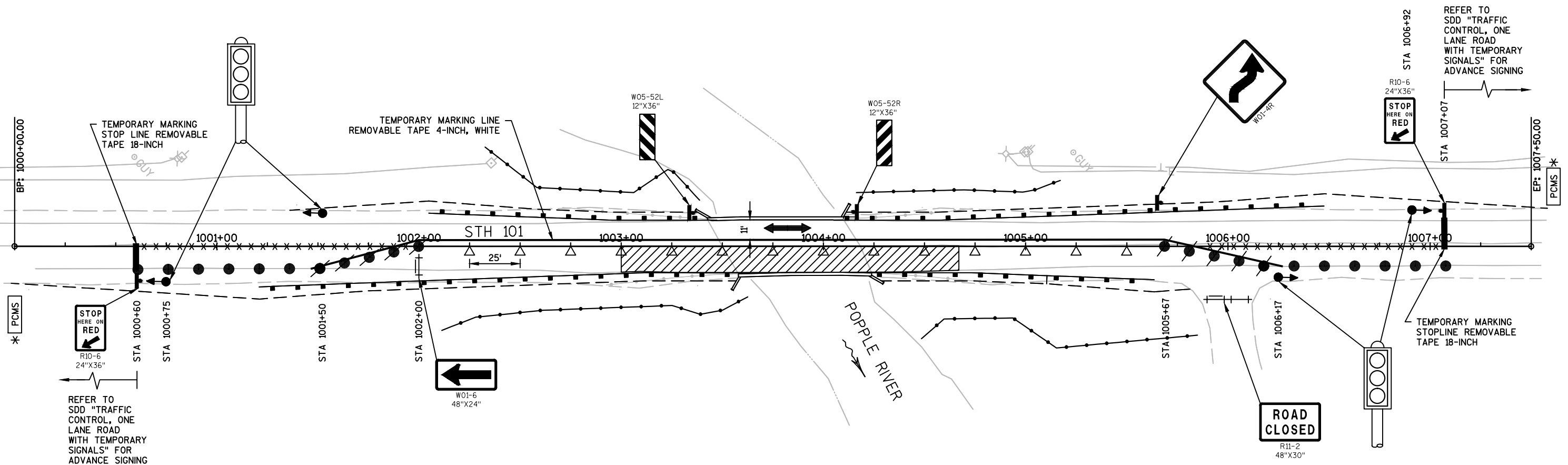
ORIGINATOR: OMNNI ASSOCIATES

ORIG. DATE: 4/12/2016

REV. DATE: 4/7/2020

PRINT DATE: April 7, 2020

2

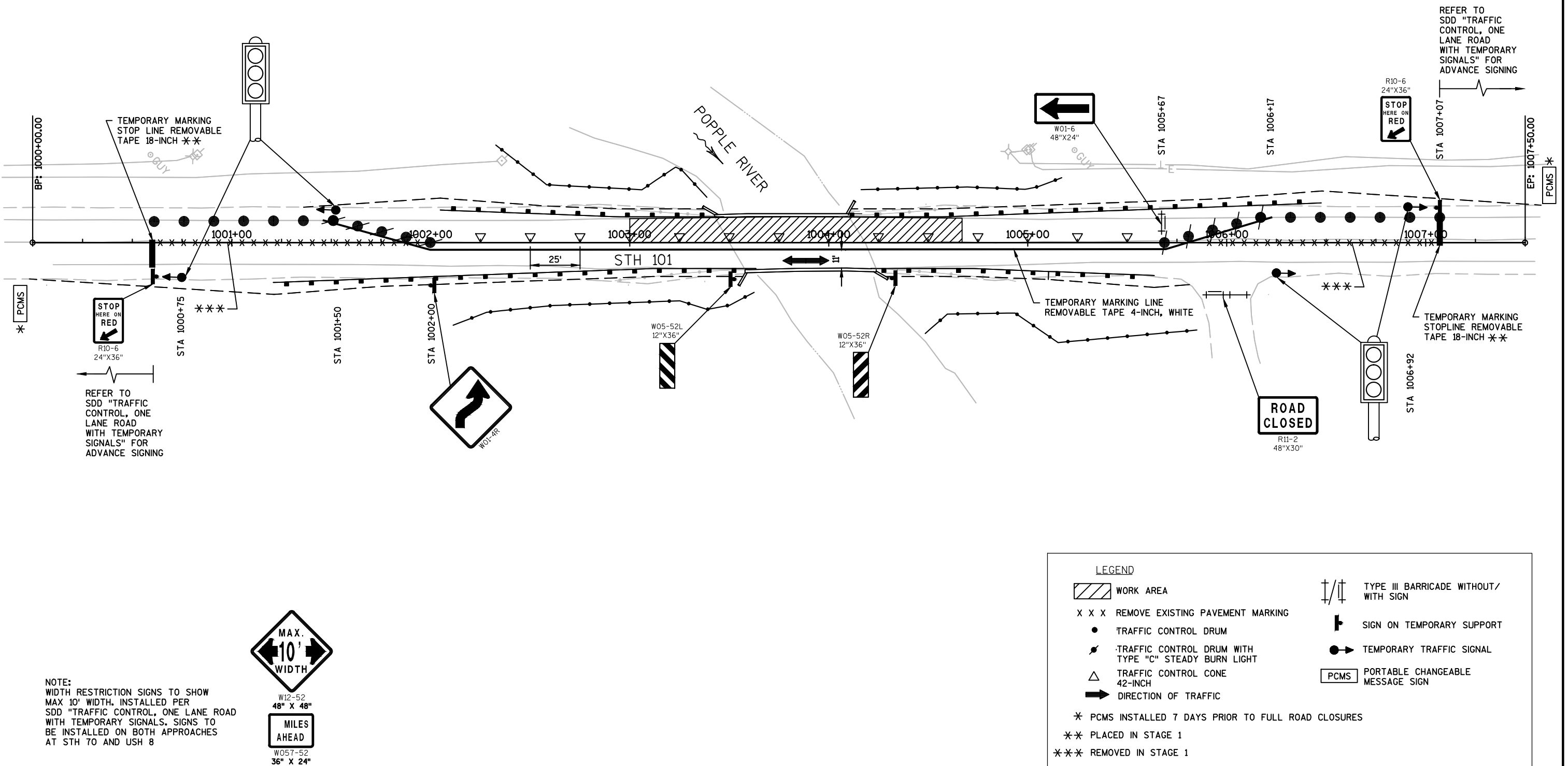


NOTE:
WIDTH RESTRICTION SIGNS TO SHOW
MAX 10' WIDTH, INSTALLED PER
SDD "TRAFFIC CONTROL, ONE LANE ROAD
WITH TEMPORARY SIGNALS. SIGNS TO
BE INSTALLED ON BOTH APPROACHES
AT STH 70 AND USH 8

LEGEND

- | | |
|---|--|
| WORK AREA | TYPE III BARRICADE WITHOUT/ WITH SIGN |
| REMOVE EXISTING PAVEMENT MARKING | SIGN ON TEMPORARY SUPPORT |
| TRAFFIC CONTROL DRUM | TEMPORARY TRAFFIC SIGNAL |
| TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT | PORTABLE CHANGEABLE MESSAGE SIGN |
| TRAFFIC CONTROL CONE 42-INCH | |
| DIRECTION OF TRAFFIC | |

* PCMS INSTALLED 7 DAYS IN ADVANCE OF CONSTRUCTION AND
7 DAYS PRIOR TO FULL ROAD CLOSURES



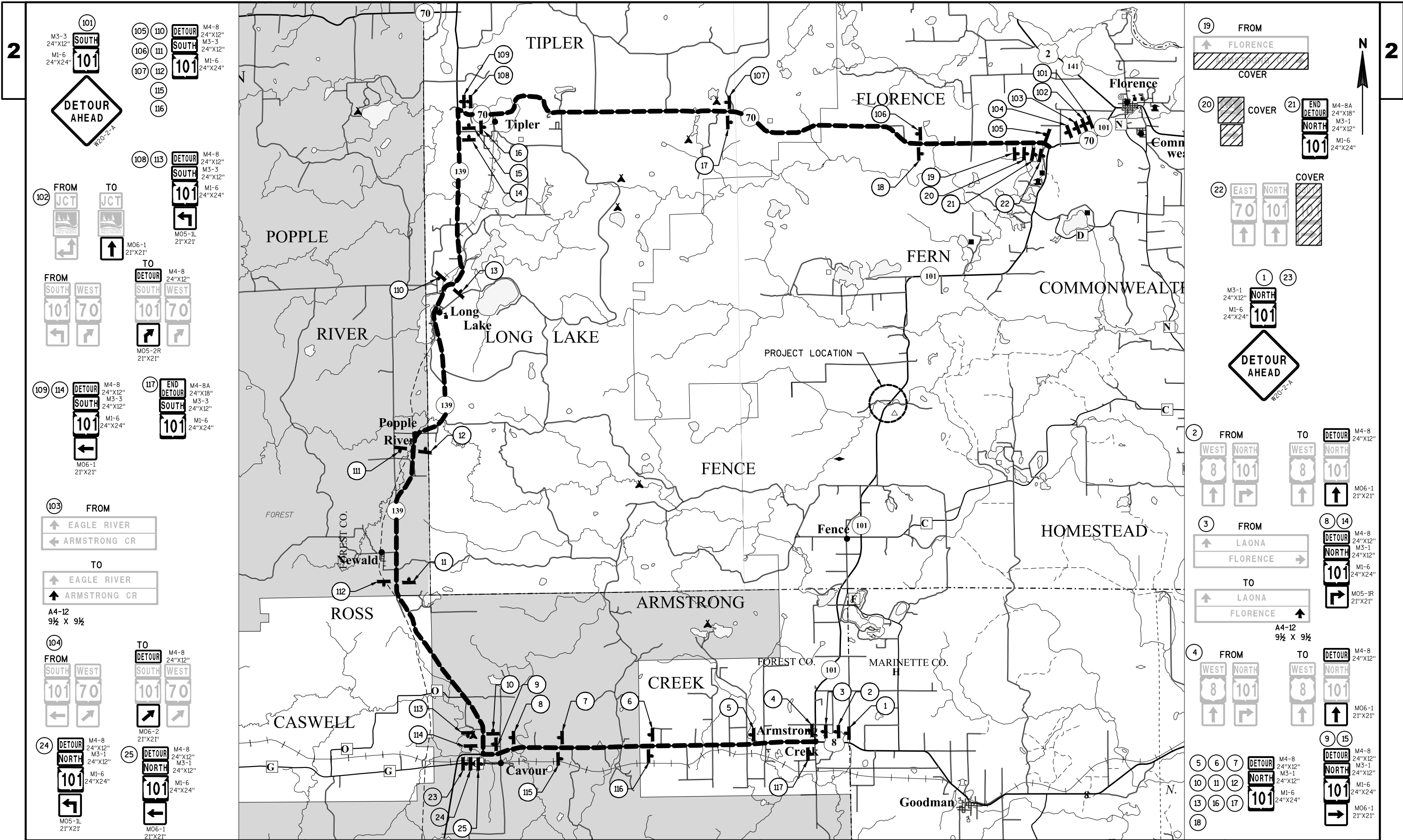
| SEQUENCE OF OPERATIONS | | | | |
|----------------------------------|----|----|-----------------------|------------|
| STRUCTURE: B-19-01 STH 101 | | | | |
| PRE - TIMED CYCLE 1 = 84 seconds | | | | |
| TIME: 8:00 AM - 6:00 PM | | | | |
| INTERVAL | EB | WB | INTERVAL LENGTH (SEC) | % OF CYCLE |
| PHASE A | G | R | 16 | 19.0% |
| CLEARANCE | Y | R | 5 | 6.0% |
| CLEARANCE | R | R | 21 | 25.0% |
| PHASE B | R | G | 16 | 19.0% |
| CLEARANCE | R | Y | 5 | 6.0% |
| CLEARANCE | R | R | 21 | 25.0% |
| | | | 84 | 100.0% |

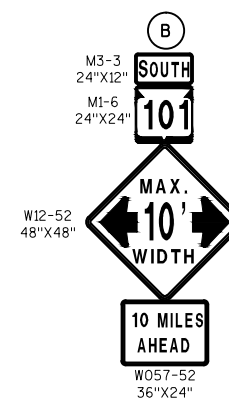
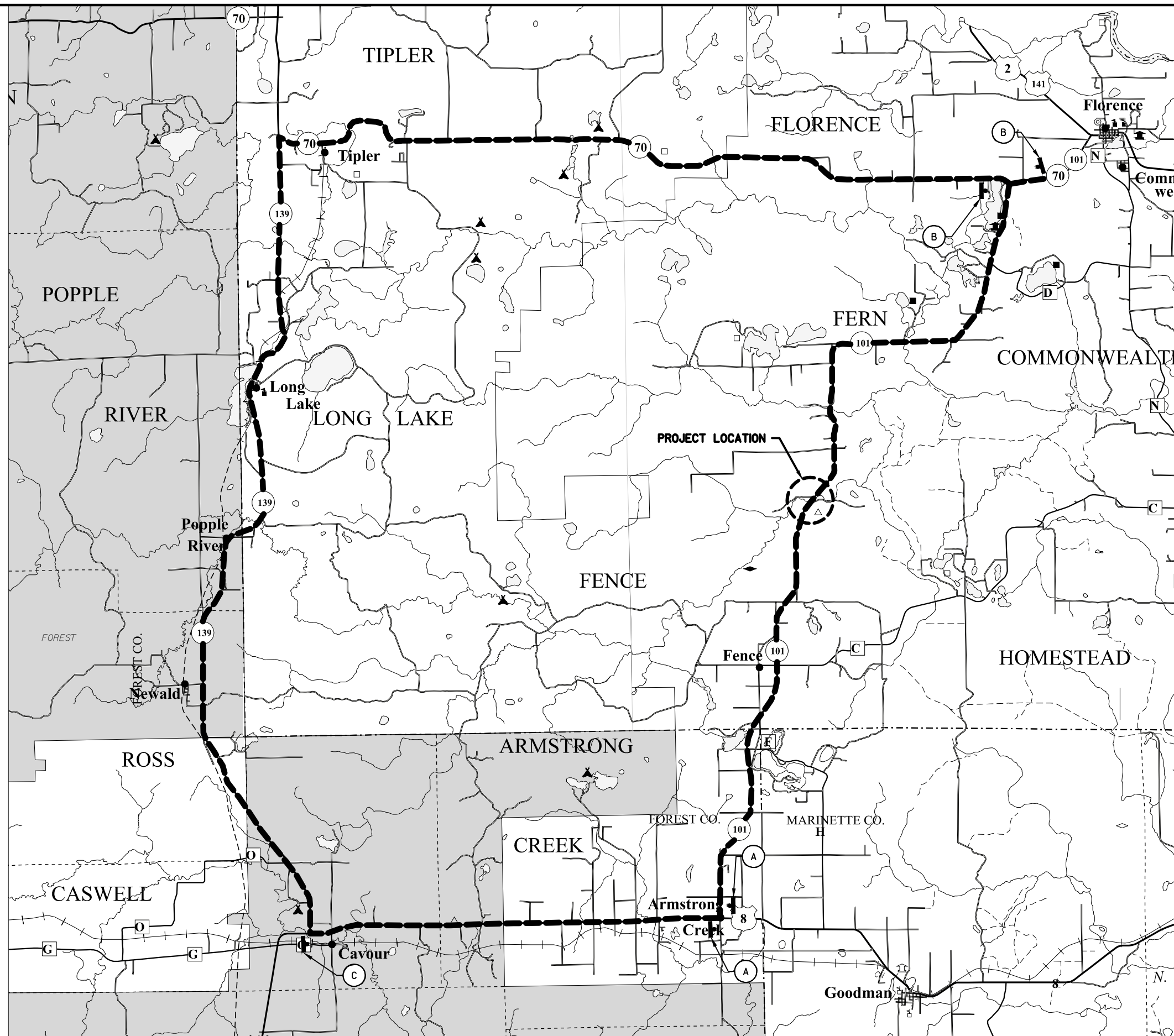
| SEQUENCE OF OPERATIONS | | | | |
|----------------------------------|----|----|-----------------------|------------|
| STRUCTURE: B-19-01 STH 101 | | | | |
| PRE - TIMED CYCLE 2 = 74 seconds | | | | |
| TIME: 6:00 PM - 8:00 AM | | | | |
| INTERVAL | EB | WB | INTERVAL LENGTH (SEC) | % OF CYCLE |
| PHASE A | G | R | 11 | 14.9% |
| CLEARANCE | Y | R | 5 | 6.8% |
| CLEARANCE | R | R | 21 | 28.4% |
| PHASE B | R | G | 11 | 14.9% |
| CLEARANCE | R | Y | 5 | 6.8% |
| CLEARANCE | R | R | 21 | 28.4% |
| | | | 74 | 100.0% |

- NOTES:
1.

G = GREEN, Y = YELLOW, R = RED
2.

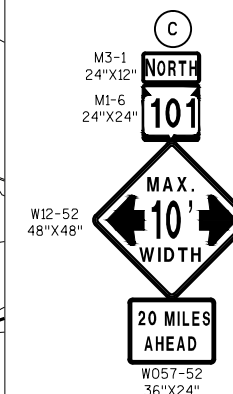
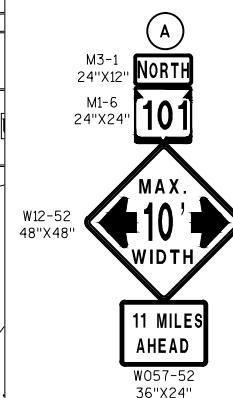
THE ALL-RED CLEARANCE (INTERVAL 3 & 6) IS BASED ON A STOPLINE TO STOPLINE DISTANCE = 650 FT. IF THIS DISTANCE IS MODIFIED IN THE FIELD, CONTACT CHRIS DROES, NC REGION, AT 715-365-5749 FOR TRAFFIC TIMING MODIFICATIONS.





LEGEND

- 00 SIGN NUMBER
- POST MOUNTED SIGN



PROJECT NO:1009-47-60

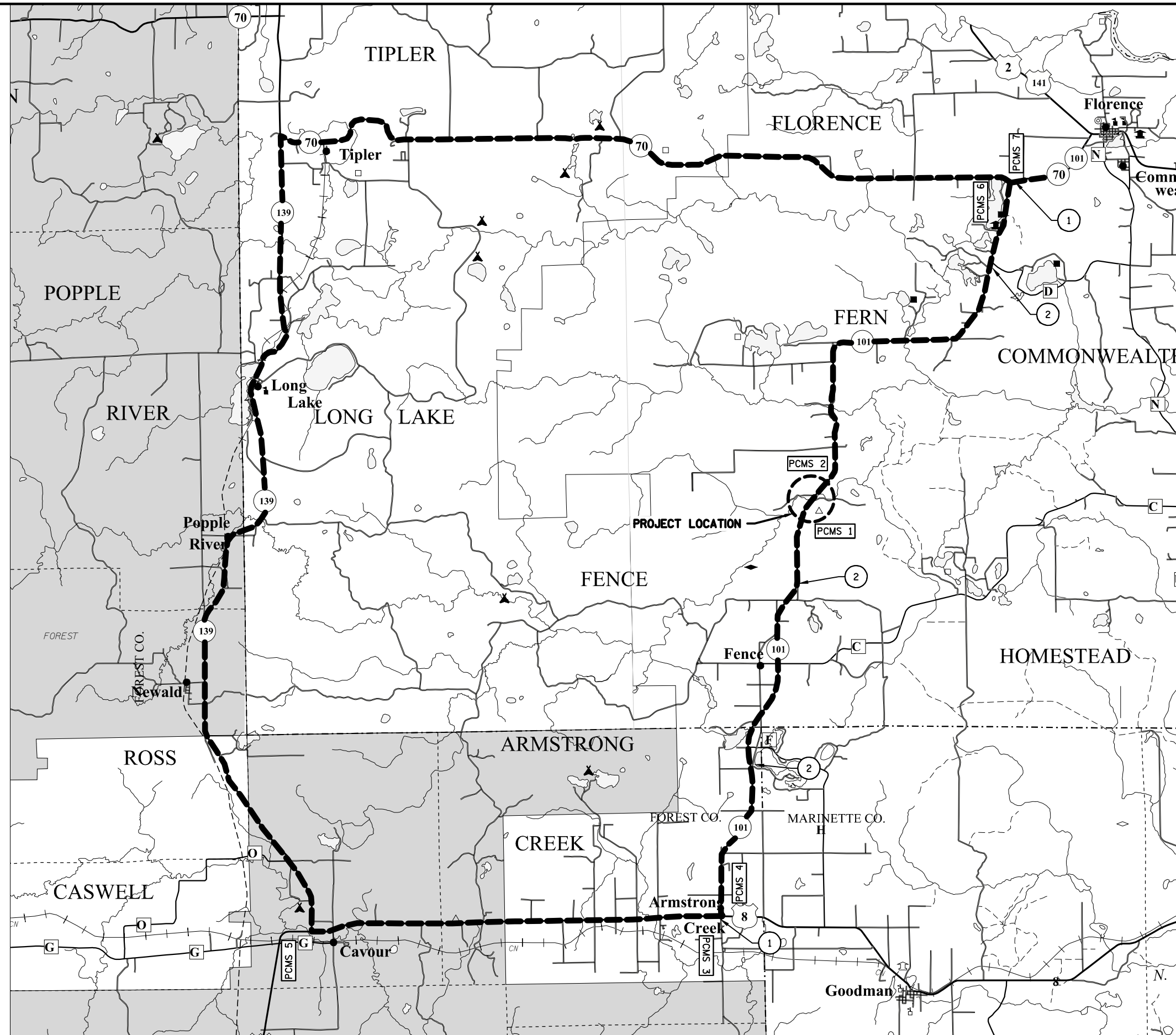
HWY: STH 101

COUNTY: FLORENCE

TRAFFIC CONTROL OVERVIEW - STH 101

SHEET

E



Estimate Of Quantities By Plan Sets

1009-47-60

| Line | Item | Item Description | Unit | Total | Qty |
|------|------------|--|------|-----------|-----------|
| 0002 | 204.0120 | Removing Asphaltic Surface Milling | SY | 180.000 | 180.000 |
| 0004 | 204.0165 | Removing Guardrail | LF | 287.000 | 287.000 |
| 0006 | 205.0100 | Excavation Common | CY | 418.000 | 418.000 |
| 0008 | 208.0100 | Borrow | CY | 476.000 | 476.000 |
| 0010 | 213.0100 | Finishing Roadway (project) 01. 1009-47-60 | EACH | 1.000 | 1.000 |
| 0014 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 325.000 | 325.000 |
| 0016 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 365.000 | 365.000 |
| 0018 | 415.0410 | Concrete Pavement Approach Slab | SY | 143.000 | 143.000 |
| 0020 | 455.0605 | Tack Coat | GAL | 20.000 | 20.000 |
| 0022 | 460.2000 | Incentive Density HMA Pavement | DOL | 20.000 | 20.000 |
| 0024 | 460.5224 | HMA Pavement 4 LT 58-28 S | TON | 30.000 | 30.000 |
| 0026 | 465.0110 | Asphaltic Surface Patching | TON | 25.000 | 25.000 |
| 0028 | 502.3101 | Expansion Device | LF | 64.000 | 64.000 |
| 0030 | 502.3200 | Protective Surface Treatment | SY | 193.000 | 193.000 |
| 0032 | 502.3210 | Pigmented Surface Sealer | SY | 52.000 | 52.000 |
| 0034 | 502.4205 | Adhesive Anchors No. 5 Bar | EACH | 136.000 | 136.000 |
| 0036 | 505.0600 | Bar Steel Reinforcement HS Coated Structures | LB | 3,950.000 | 3,950.000 |
| 0038 | 505.0904 | Bar Couplers No. 4 | EACH | 20.000 | 20.000 |
| 0040 | 505.0905 | Bar Couplers No. 5 | EACH | 16.000 | 16.000 |
| 0042 | 509.0301 | Preparation Decks Type 1 | SY | 10.000 | 10.000 |
| 0044 | 509.0302 | Preparation Decks Type 2 | SY | 5.000 | 5.000 |
| 0046 | 509.0500 | Cleaning Decks | SY | 193.000 | 193.000 |
| 0050 | 509.1000 | Joint Repair | SY | 35.000 | 35.000 |
| 0054 | 509.2000 | Full-Depth Deck Repair | SY | 1.000 | 1.000 |
| 0056 | 509.2500 | Concrete Masonry Overlay Decks | CY | 33.000 | 33.000 |
| 0060 | 509.9050.S | Cleaning Parapets | LF | 134.000 | 134.000 |
| 0066 | 614.0150 | Anchor Assemblies for Steel Plate Beam Guard | EACH | 4.000 | 4.000 |
| 0070 | 614.2300 | MGS Guardrail 3 | LF | 94.000 | 94.000 |
| 0072 | 614.2500 | MGS Thrie Beam Transition | LF | 157.600 | 157.600 |
| 0074 | 614.2610 | MGS Guardrail Terminal EAT | EACH | 4.000 | 4.000 |
| 0076 | 619.1000 | Mobilization | EACH | 0.670 | 0.670 |
| 0078 | 624.0100 | Water | MGAL | 4.000 | 4.000 |
| 0080 | 625.0100 | Topsoil | SY | 1,850.000 | 1,850.000 |
| 0082 | 628.1504 | Silt Fence | LF | 760.000 | 760.000 |
| 0084 | 628.1520 | Silt Fence Maintenance | LF | 760.000 | 760.000 |
| 0086 | 628.1905 | Mobilizations Erosion Control | EACH | 2.000 | 2.000 |
| 0088 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 1.000 | 1.000 |
| 0090 | 628.2008 | Erosion Mat Urban Class I Type B | SY | 1,800.000 | 1,800.000 |
| 0092 | 628.7504 | Temporary Ditch Checks | LF | 144.000 | 144.000 |
| 0094 | 628.7570 | Rock Bags | EACH | 50.000 | 50.000 |

Estimate Of Quantities By Plan Sets

1009-47-60

| Line | Item | Item Description | Unit | Total | Qty |
|------|----------|--|------|-----------|-----------|
| 0096 | 629.0210 | Fertilizer Type B | CWT | 1.000 | 1.000 |
| 0098 | 630.0130 | Seeding Mixture No. 30 | LB | 30.000 | 30.000 |
| 0100 | 642.5001 | Field Office Type B | EACH | 0.500 | 0.500 |
| 0102 | 643.0300 | Traffic Control Drums | DAY | 1,089.000 | 1,089.000 |
| 0104 | 643.0420 | Traffic Control Barricades Type III | DAY | 270.000 | 270.000 |
| 0106 | 643.0705 | Traffic Control Warning Lights Type A | DAY | 484.000 | 484.000 |
| 0108 | 643.0715 | Traffic Control Warning Lights Type C | DAY | 495.000 | 495.000 |
| 0110 | 643.0900 | Traffic Control Signs | DAY | 3,696.000 | 3,696.000 |
| 0112 | 643.0920 | Traffic Control Covering Signs Type II | EACH | 6.000 | 6.000 |
| 0116 | 643.1050 | Traffic Control Signs PCMS | DAY | 120.000 | 120.000 |
| 0118 | 643.1070 | Traffic Control Cones 42-Inch | DAY | 693.000 | 693.000 |
| 0120 | 643.5000 | Traffic Control | EACH | 0.600 | 0.600 |
| 0122 | 646.1020 | Marking Line Epoxy 4-Inch | LF | 1,713.000 | 1,713.000 |
| 0124 | 646.9000 | Marking Removal Line 4-Inch | LF | 210.000 | 210.000 |
| 0126 | 649.0150 | Temporary Marking Line Removable Tape 4-Inch | LF | 960.000 | 960.000 |
| 0128 | 649.0850 | Temporary Marking Stop Line Removable Tape 18-Inch | LF | 22.000 | 22.000 |
| 0130 | 650.4500 | Construction Staking Subgrade | LF | 597.000 | 597.000 |
| 0132 | 650.5000 | Construction Staking Base | LF | 597.000 | 597.000 |
| 0134 | 650.9910 | Construction Staking Supplemental Control (project) 01. 1009-47-60 | LS | 1.000 | 1.000 |
| 0136 | 650.9920 | Construction Staking Slope Stakes | LF | 597.000 | 597.000 |
| 0138 | 661.0100 | Temporary Traffic Signals for Bridges (structure) 01. B-19-1 | LS | 1.000 | 1.000 |
| 0142 | 690.0150 | Sawing Asphalt | LF | 50.000 | 50.000 |
| 0144 | 715.0415 | Incentive Strength Concrete Pavement | DOL | 500.000 | 500.000 |

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

EARTHWORK - STH 101

| Division | From/To Station | 205.0100 Common Excavation | | Available Material | Unexpanded Fill | Expanded Fill | Mass Ordinate +/- (14) | Waste | 208.0100 Borrow |
|------------------|-----------------|-------------------------------|----------------|-----------------------|--------------------|----------------|---------------------------|-------|--------------------|
| | | Cut | EBS Excavation | | | Factor 1.25 | | | |
| Division 1 | | | | | | | | | |
| STH 101 | 1000+00/1007+50 | 418 | 0 | 418 | 716 | 894 | -476 | 0 | 476 |
| Total Common Exc | | 418 | | | | | | | |

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

REMOVING ASPHALTIC SURFACE MILLING

| PROJECT | STATION TO STATION | LOCATION | 204. 0120 SY |
|------------|-----------------------|----------|-----------------|
| 1009-47-60 | 1003+00 - 1003+28. 12 | STH 101 | 90 |
| | 1004+40. 20 - 1004+67 | STH 101 | 90 |
| TOTAL | | | 180 |

REMOVING GUARDRAIL

| PROJECT | STATION TO STATION | LOCATION | 204. 0165 LF |
|------------|-----------------------|----------|-----------------|
| 1009-47-60 | 1002+93 - 1003+63, RT | STH 101 | 70 |
| | 1002+71 - 1003+46, LT | STH 101 | 75 |
| | 1004+22 - 1004+94, RT | STH 101 | 73 |
| | 1004+05 - 1004+74, LT | STH 101 | 69 |
| TOTAL | | | 287 |

SAWING ASPHALT

| PROJECT | STATION | LOCATION | 690. 0150 SAWING ASPHALT LF |
|------------|---------|----------|---------------------------------------|
| 1009-47-60 | 1003+00 | STH 101 | 25 |
| | 1004+67 | STH 101 | 25 |
| TOTAL | | | 50 |

BASE AGGREGATE DENSE

| PROJECT | STATION TO STATION | LOCATION | 305. 0110 BASE AGGREGATE DENSE 3/4-INCH TON | 305. 0120 BASE AGGREGATE DENSE 1 1/4-INCH TON | 624. 0100 WATER MGAL |
|------------|------------------------------|----------|--|--|----------------------------|
| 1009-47-60 | 1000+36 - 1003+42. 58 LT | STH 101 | 50 | 60 | 1. 0 |
| | 1000+00 - 1003+57. 94 RT | STH 101 | 100 | 110 | 1. 0 |
| | 1004+23. 81 - 1005+81. 29 RT | STH 101 | 50 | 60 | 1. 0 |
| | 1004+09. 88 - 1007+50 LT | STH 101 | 100 | 110 | 1. 0 |
| | UNDISTRIBUTED * | STH 101 | 25 | 25 | 0. 0 |
| TOTAL | | | 325 | 365 | 4. 0 |

ASPHALTIC ITEMS

| PROJECT | STATION TO STATION | LOCATION | 455. 0605 TACK COAT GAL | 465. 5224 HMA PAVEMENT 4 LT 58-28 S TON | 465. 0110 ASPHALTIC SURFACE PATCHING TON |
|------------|--------------------------------|----------|--------------------------------------|--|--|
| 1009-47-60 | 1003+00 - 1003+28. 12, LT & RT | STH 101 | 10 | 15 | --- |
| | 1004+40. 12 - 1004+67, LT & RT | STH 101 | 10 | 15 | --- |
| | UNDISTRIBUTED | | --- | --- | 25 |
| TOTAL | | | 20 | 30 | 25 |

* INCLUDED QUANTITY FOR PCMS PAD IF NECESSARY

STEEL PLATE BEAM GUARD

| PROJECT | STATION TO STATION | LOCATION | 614. 2300 MGS GUARDRAIL 3 3 LF | 614. 2500 MGS THREE BEAM TRANSITION LF | 614. 2610 MGS GUARDRAIL TERMINAL EAT EACH |
|------------|-------------------------------|----------|--|--|---|
| 1009-47-60 | 1002+04. 75 - 1003+47. 30, LT | STH 101 | 50 | 39. 4 | 1 |
| | 1001+20. 82 - 1003+63. 35, RT | STH 101 | 150 | 39. 4 | 1 |
| | 1004+21. 05 - 1005+63. 58, RT | STH 101 | 50 | 39. 4 | 1 |
| | 1004+04. 98 - 1006+47. 51, LT | STH 101 | 150 | 39. 4 | 1 |
| TOTAL | | | 94 | 157. 6 | 4 |

CONCRETE PAVEMENT

| PROJECT | STATION | LOCATION | 415. 0410 CONCRETE PAVEMENT APPROACH SLAB SY |
|------------|---------------------------|----------|---|
| 1009-47-60 | 1003+28. 12 - 1003+50 | STH 101 | 78 |
| | 1004+18. 31 - 1004+40. 12 | STH 101 | 65 |
| TOTAL | | | 143 |

EROSION CONTROL ITEMS

| PROJECT | STATION TO STATION | LOCATION | 628. 1504 SILT FENCE LF | 628. 1520 SILT FENCE MAINTENANCE LF | 628. 1905 MOBILIZATIONS EROSION CONTROL EACH | 628. 1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH | 628. 2008 EROSION MAT URBAN CLASS I TYPE B SY | 628. 7504 TEMPORARY DITCH CHECKS LF | 628. 7570 ROCK BAGS EACH |
|------------|------------------------------|----------|-----------------------------------|--|---|--|---|---|---------------------------------------|
| 1009-47-60 | 1000+36 - 1003+42. 58 LT | STH 101 | 140 | 140 | | | 400 | 24 | |
| | 1000+00 - 1003+57. 94 RT | STH 101 | 175 | 175 | | | 575 | 36 | |
| | 1004+23. 81 - 1005+81. 29 RT | STH 101 | 175 | 175 | | | 300 | 24 | |
| | 1004+09. 88 - 1007+50 LT | STH 101 | 120 | 120 | | | 375 | 36 | |
| | UNDISTRIBUTED | STH 101 | 150 | 150 | 2 | 1 | 150 | 24 | 50 |
| TOTAL | | | 760 | 760 | 2 | 1 | 1, 800 | 144 | 50 |

LANDSCAPING ITEMS

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

| PROJECT | STATION TO STATION | LOCATION | 625. 0100 TOPSOIL SY | 629. 0210 FERTILIZER TYPE B CWT | 630. 0130 SEEDING MIXTURE NO. 30 LB |
|------------|----------------------------|----------|----------------------------|--|---|
| 1009-47-60 | 1000+36 - 1003+42.58 LT | STH 101 | 400 | 0.25 | 7 |
| | 1000+00 - 1003+57.94 RT | STH 101 | 575 | 0.36 | 10 |
| | 1004+23.81 - 1005+81.29 RT | STH 101 | 300 | 0.19 | 5 |
| | 1004+09.88 - 1007+50 LT | STH 101 | 375 | 0.24 | 7 |
| | UNDISTRIBUTED | STH 101 | 200 | --- | --- |
| TOTAL | | | 1,850 | 1 | 30 |

COVERING SIGNS

| LOCATION | STAGE | 643. 0920 TRAFFIC CONTROL COVERING SIGNS TYPE II | | |
|----------------|-------|---|------------------------|--------------------|
| | | EACH | NUMBER OF CYCLES | NUMBER OF SIGNS |
| STH 101 DETOUR | 1 | 3 | 1 | 3 |
| | 2 | 3 | 1 | 3 |

PROJECT TOTALS 6

TRAFFIC CONTROL

| STAGE | LOCATION | APPROX. SERVICE PERIOD DAYS | 643. 0300 DRUMS | | 643. 0420 BARRICADES TYPE III | | 643. 0705 WARNING LIGHTS TYPE A | | 643. 0715 WARNING LIGHTS TYPE C | | 643. 0900 SIGNS | | 643. 1050 SIGNS PCMS | | 643. 1070 CONES 42- INCH | |
|-------------------|---|--|------------------------|------|---|------|--|------|--|------|------------------------|------|-----------------------------|------|------------------------------------|------|
| | | | NO. | DAYS | NO. | DAYS | NO. | DAYS | NO. | DAYS | NO. | DAYS | NO. | DAYS | NO. | DAYS |
| 1 | STH 101 | 25 | 22 | 550 | 1 | 25 | -- | -- | 10 | 250 | 22 | 550 | 2 | 14 | 14 | 350 |
| | WIDTH WARNING SIGNS AT USH 8, STH 70, STH 139 | 25 | -- | -- | -- | -- | -- | -- | -- | -- | 20 | 500 | -- | -- | -- | -- |
| | STH 101 ROAD CLOSURE | 5 | -- | -- | 20 | 100 | 40 | 200 | -- | -- | 28 | 140 | 6 | 42 | -- | -- |
| | STH 101 DETOUR | 5 | -- | -- | | 0 | | 0 | -- | -- | 119 | 595 | 5 | 25 | -- | -- |
| SUBTOTALS | | | 550 | | 125 | | 200 | | 250 | | 1,785 | | 81 | | 350 | |
| 2 | STH 101 | 20 | 22 | 440 | 1 | 20 | 2 | 40 | 10 | 200 | 22 | 440 | -- | -- | 14 | 280 |
| | WIDTH WARNING SIGNS AT USH 8, STH 70, STH 139 | 20 | -- | -- | -- | -- | -- | -- | -- | -- | 20 | 400 | -- | -- | -- | -- |
| | STH 101 ROAD CLOSURE | 5 | -- | -- | 20 | 100 | 40 | 200 | -- | -- | 28 | 140 | 6 | 14 | -- | -- |
| | STH 101 DETOUR | 5 | -- | -- | -- | -- | -- | -- | -- | -- | 119 | 595 | 5 | 25 | -- | -- |
| SUBTOTALS | | | 440 | | 120 | | 240 | | 200 | | 1,575 | | 39 | | 280 | |
| PROJECT SUBTOTALS | | | 990 | | 245 | | 440 | | 450 | | 3,360 | | 120 | | 630 | |
| UNDISTRIBUTED | | | 99 | | 25 | | 44 | | 45 | | 336 | | 0 | | 63 | |
| TOTALS | | | 1,089 | | 270 | | 484 | | 495 | | 3,696 | | 120 | | 693 | |

PCMS TO BE PLACED 7 DAYS IN ADVANCE OF CONSTRUCTION AND 7 DAYS IN ADVANCE OF EACH FULL ROAD CLOSURE

PAVEMENT MARKING

| STATION TO STATION | | | LOCATION | 646. 1020 | | REMARKS |
|--------------------|---|---------|----------|---------------------------|-----------|------------------|
| | | | | MARKING LINE EPOXY 4-INCH | | |
| | | | | WHITE LF | YELLOW LF | |
| 1000+60 | - | 1004+50 | STH 101 | 780 | 98 | SKIP DASH |
| 1004+50 | - | 1007+07 | STH 101 | 514 | 321 | SKIP DASH, SOLID |

SUB TOTALS 1,294 419
PROJECT TOTALS 1,713

REMOVING PAVEMENT MARKINGS

| STATION | TO | STATION | LOCATION | 646. 9000 MARKING REMOVAL LINE 4-INCH LF | |
|---------|----|---------|----------|--|------------------|
| 1000+60 | - | 1002+00 | STH 101 | 35 | SKIP DASH |
| 1005+67 | - | 1007+07 | STH 101 | 175 | SKIP DASH, SOLID |

TOTALS 210

TEMPORARY PAVEMENT MARKING

| | | 649.0150 TEMPORARY MARKING LINE REMOVABLE TAPE 4-INCH (WHITE) LF | 649.0850 TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18-INCH (WHITE) LF |
|-----------|----------|--|--|
| STAGE | LOCATION | LF | LF |
| 1 | STH 101 | 480 | 22 |
| 2 | STH 101 | 480 | -- |
| SUBTOTALS | | 960 | 22 |
| TOTALS | | 960 | 22 |

TEMPORARY SIGNALS

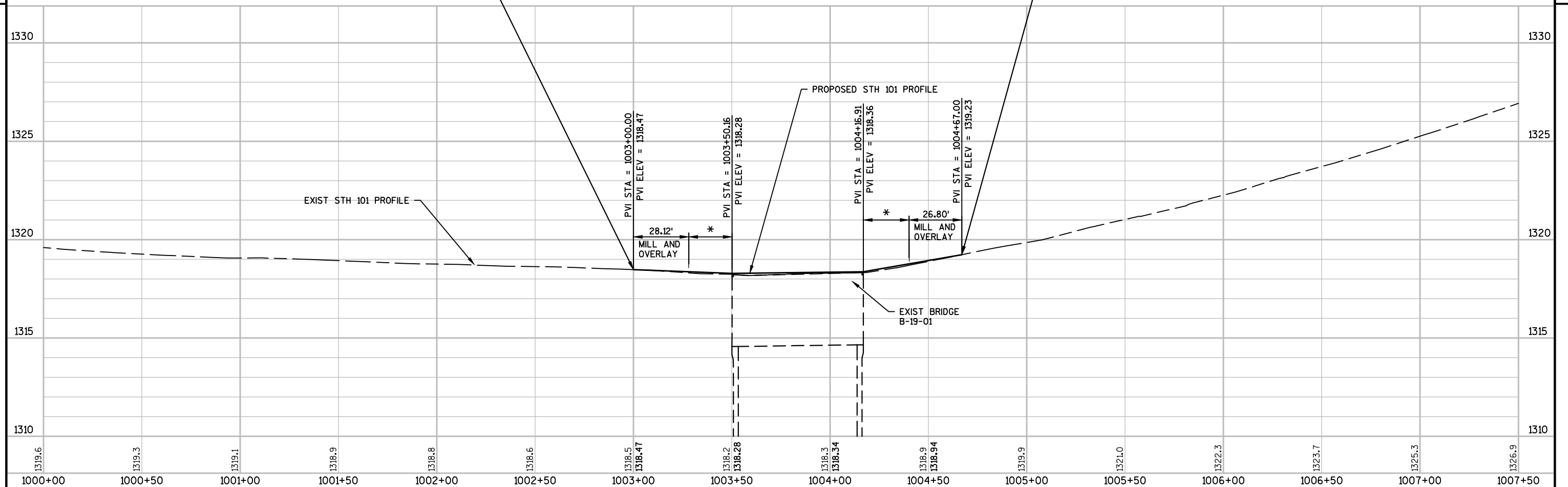
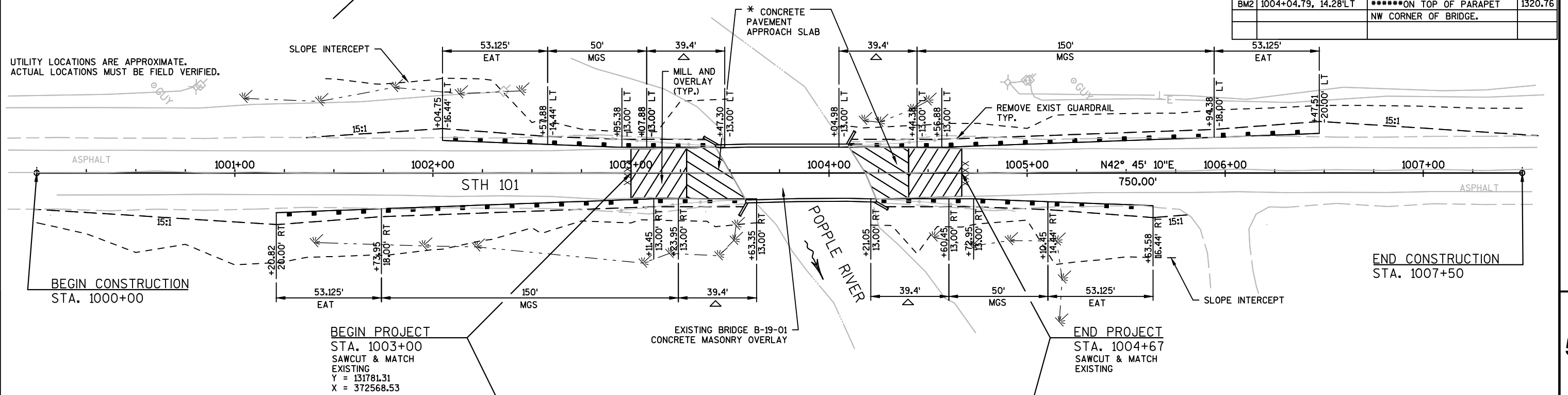
| LOCATION | 661.0100 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE B-19-01) LS |
|---------------|---|
| STH 101 | 1 |
| PROJECT TOTAL | 1 |

CONSTRUCTION STAKING

| | | | 650.4500 CONST. STAKING SUBGRADE LF | 650.5000 CONST. STAKING BASE LF | 650.9920 CONST. STAKING SLOPE STAKES LF |
|------------|--------------------|----------|--|--|--|
| PROJECT | STATION TO STATION | LOCATION | LF | LF | LF |
| 1620-02-61 | 1000+00 - 1003+57 | STH 101 | 257 | 257 | 257 |
| | 1004+10 - 1007+50 | STH 101 | 340 | 340 | 340 |
| TOTAL | | | 597 | 597 | 597 |

△ MGS THRIE BEAM TRANSITION
MGS MGS GUARDRAIL 3
EAT MGS GUARDRAIL ENERGY ABSORBING TERMINAL

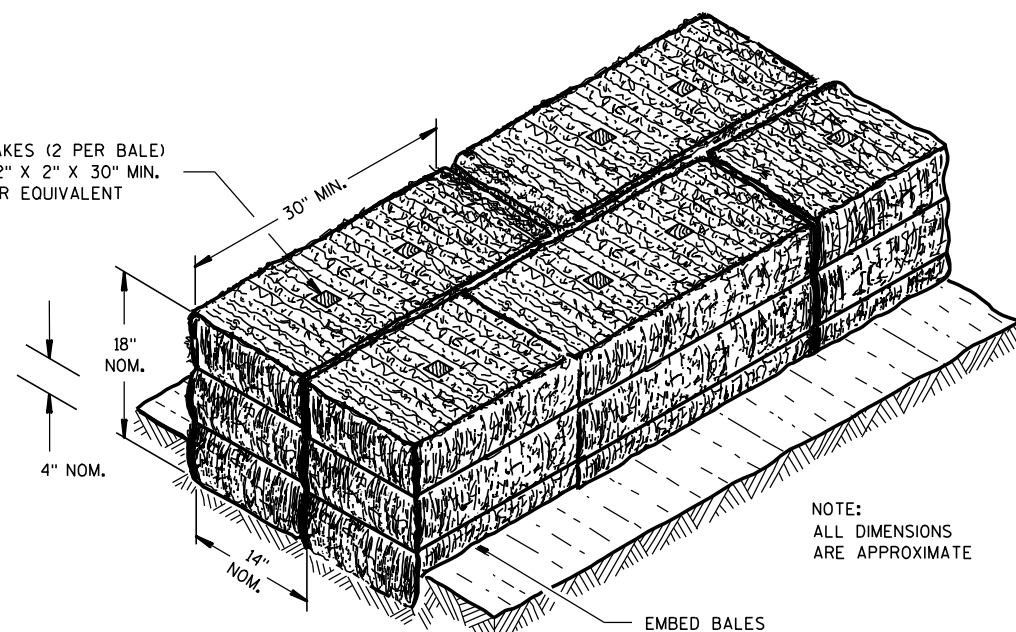
| BENCH MARKS | | | |
|-------------|-----------------------|--|---------|
| | NO. STATION | DESCRIPTION | ELEV. |
| BM1 | 1003+63.63, 14.34' RT | *****ON TOP OF PARAPET SE CORNER OF BRIDGE. | 1320.67 |
| | | | |
| BM2 | 1004+04.79, 14.28'LT | *****ON TOP OF PARAPET NW CORNER OF BRIDGE. | 1320.76 |
| | | | |



Standard Detail Drawing List

| | |
|-----------|---|
| 08E08-03 | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS |
| 08E09-06 | SILT FENCE |
| 09G02-05A | BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION |
| 09G02-05B | BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION |
| 09G02-05C | BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION |
| 12A03-10 | NAME PLATE (STRUCTURES) |
| 13B02-09A | CONCRETE PAVEMENT APPROACH SLAB |
| 14B42-06A | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-06B | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-06C | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-06D | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B44-04A | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B44-04B | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B44-04C | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B45-05A | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05B | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05C | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05D | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 15C02-07A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-07B | BARRICADES AND SIGNS FOR VARIOUS CLOSURES |
| 15C02-07C | DETOUR SIGNING FOR MAINLINE CLOSURES |
| 15C03-05 | BARRICADES AND SIGNS FOR SIDEROAD CLOSURES |
| 15C06-09 | SIGNING & MARKING FOR TWO LANE BRIDGES |
| 15C08-19A | LONGITUDINAL MARKING (MAINLINE) |
| 15C11-07B | CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS |
| 15C12-07 | TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION |
| 15D33-06 | TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS |
| 15D38-02A | TEMPORARY TRAFFIC CONTROL SIGN MOUNTING |
| 15D38-02B | ATTACHMENT OF SIGNS TO POSTS |

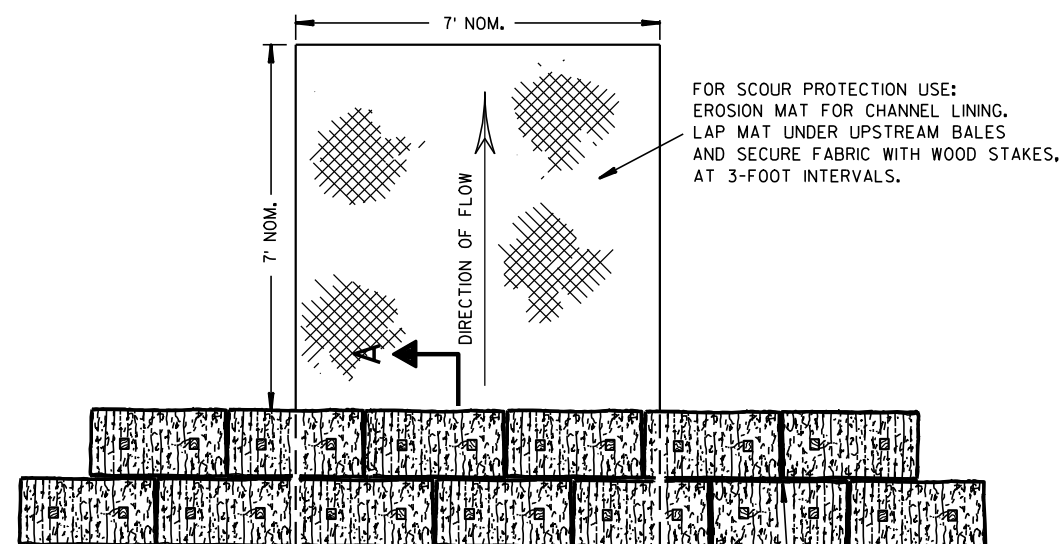
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

EMBED BALES

SECTION A-A

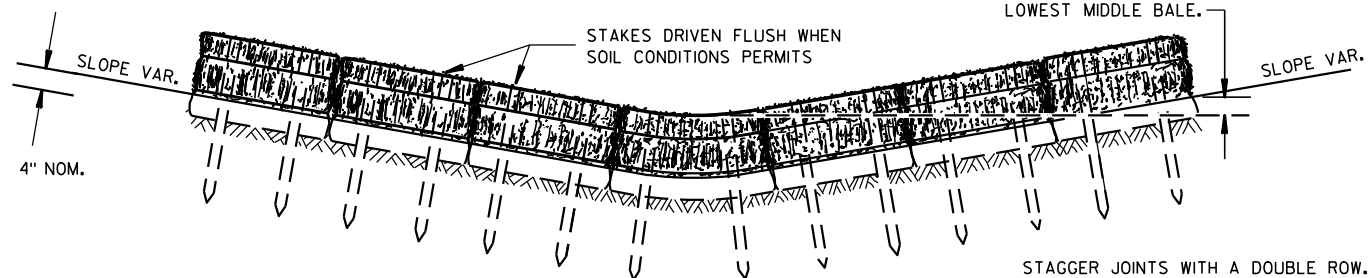


FOR SCOUR PROTECTION USE:
EROSION MAT FOR CHANNEL LINING.
LAP MAT UNDER UPSTREAM BALES
AND SECURE FABRIC WITH WOOD STAKES,
AT 3-FOOT INTERVALS.

PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



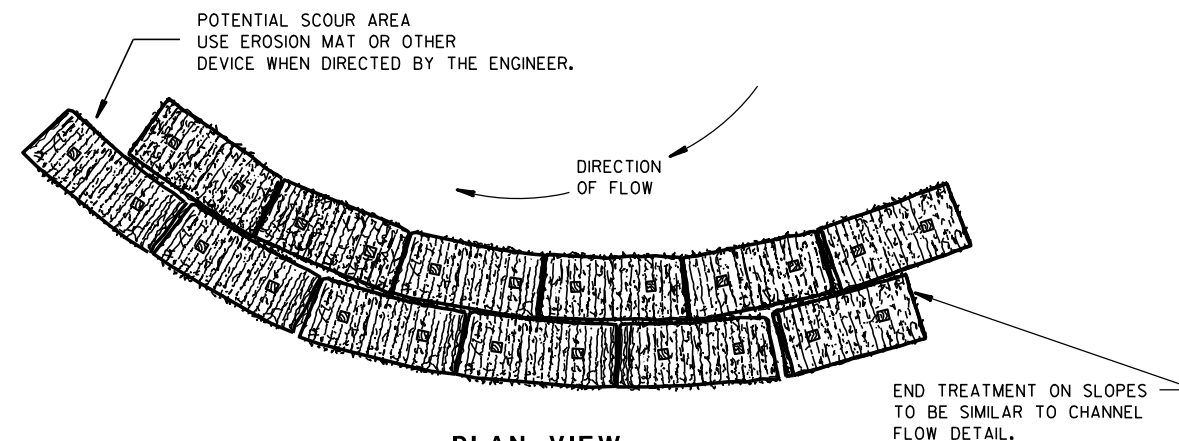
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

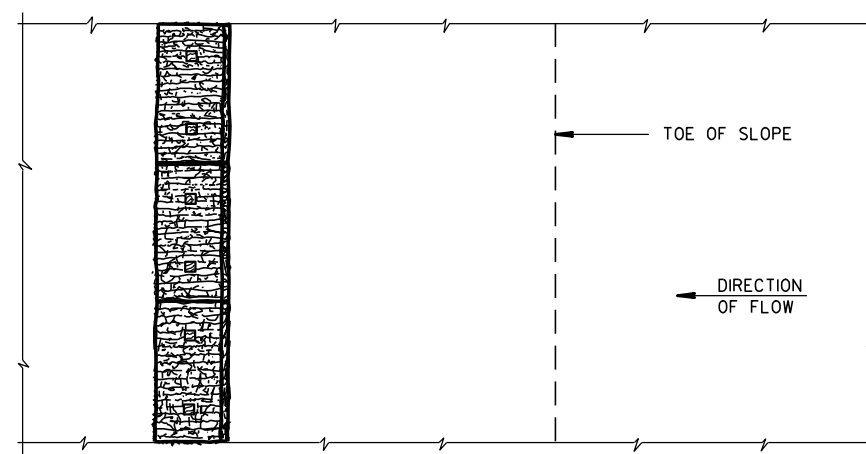
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

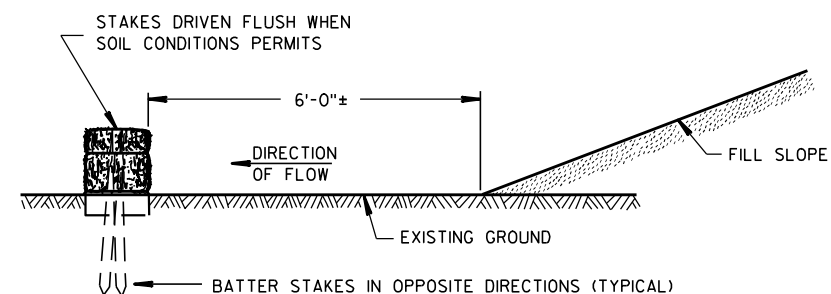


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

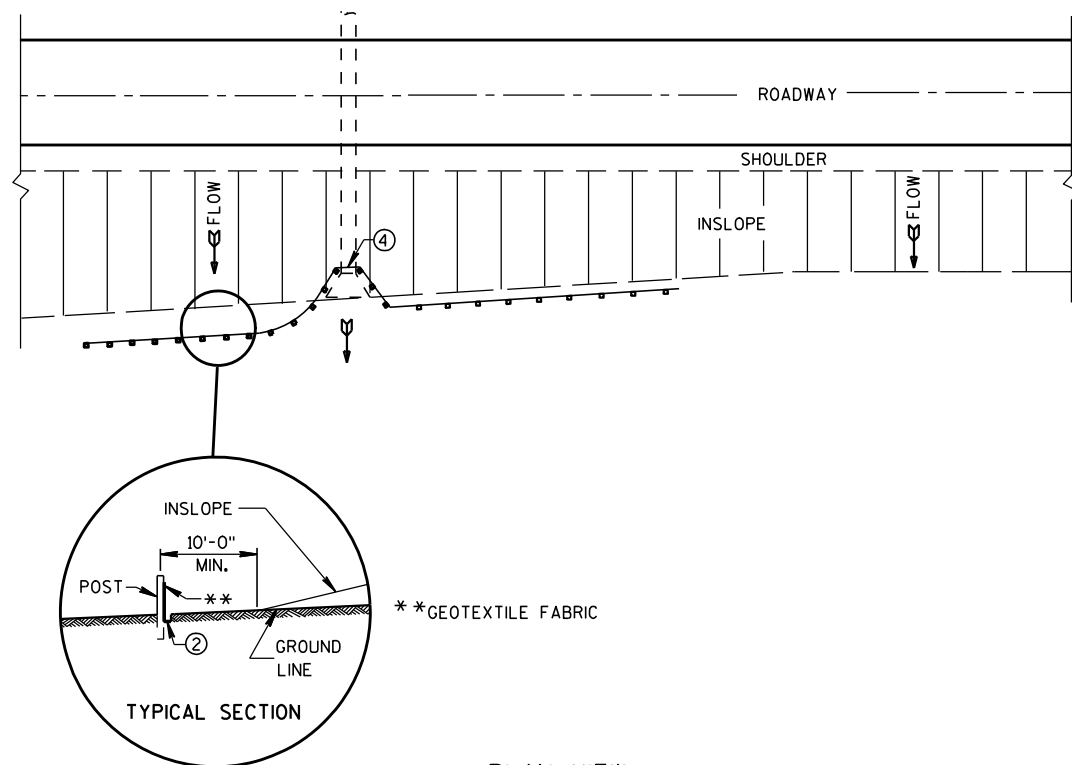
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

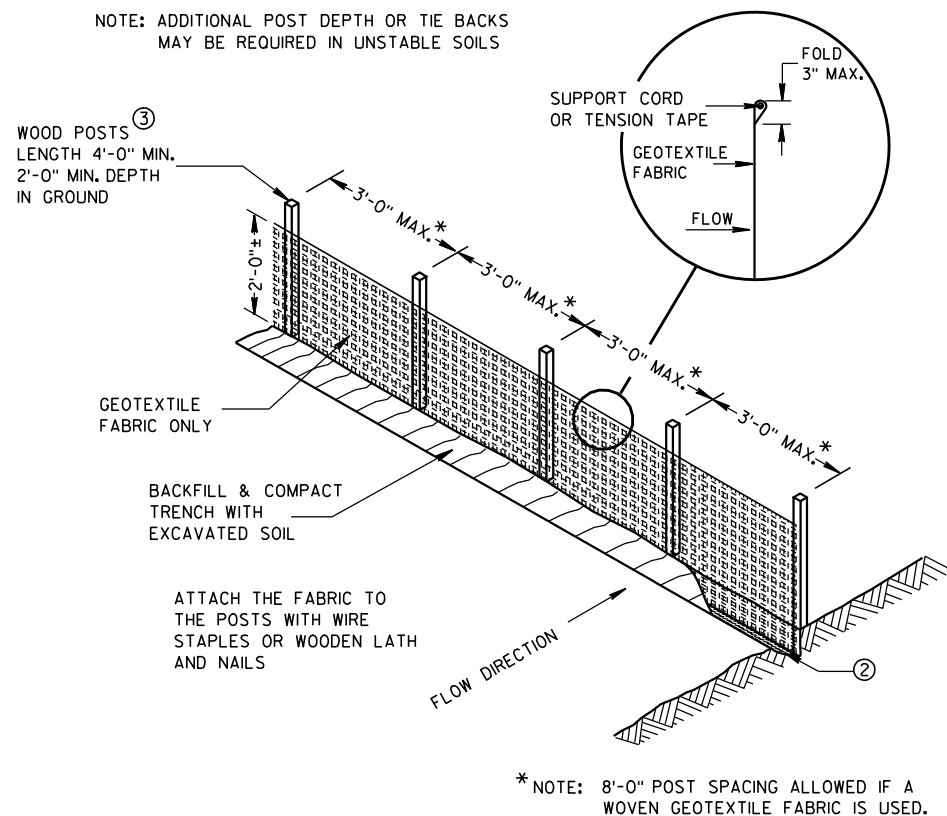
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

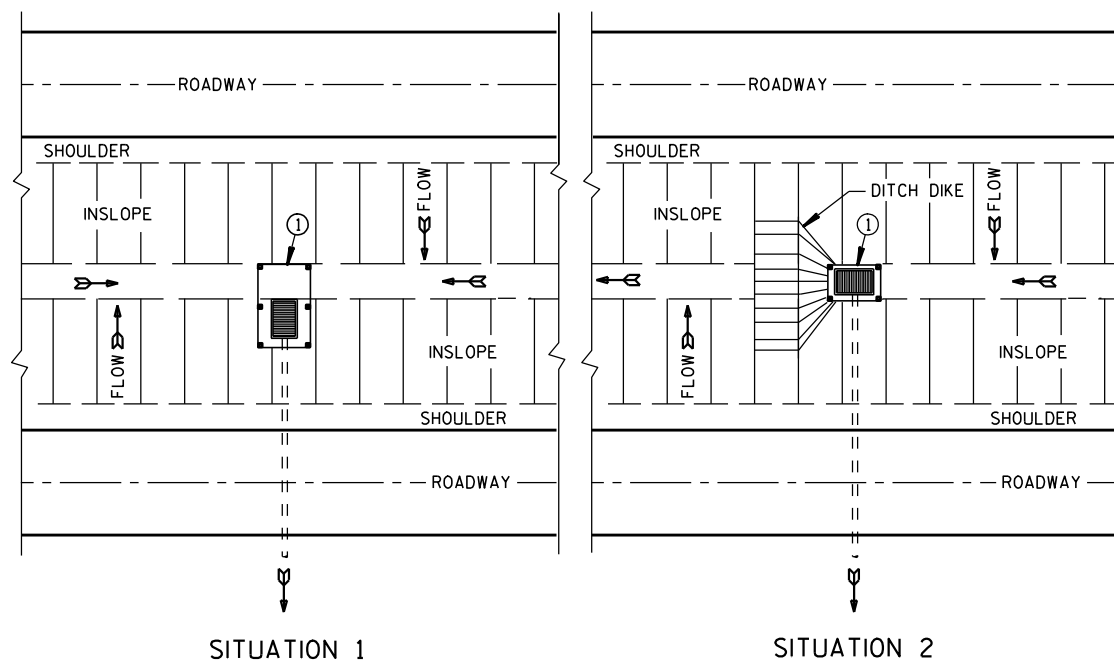


TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

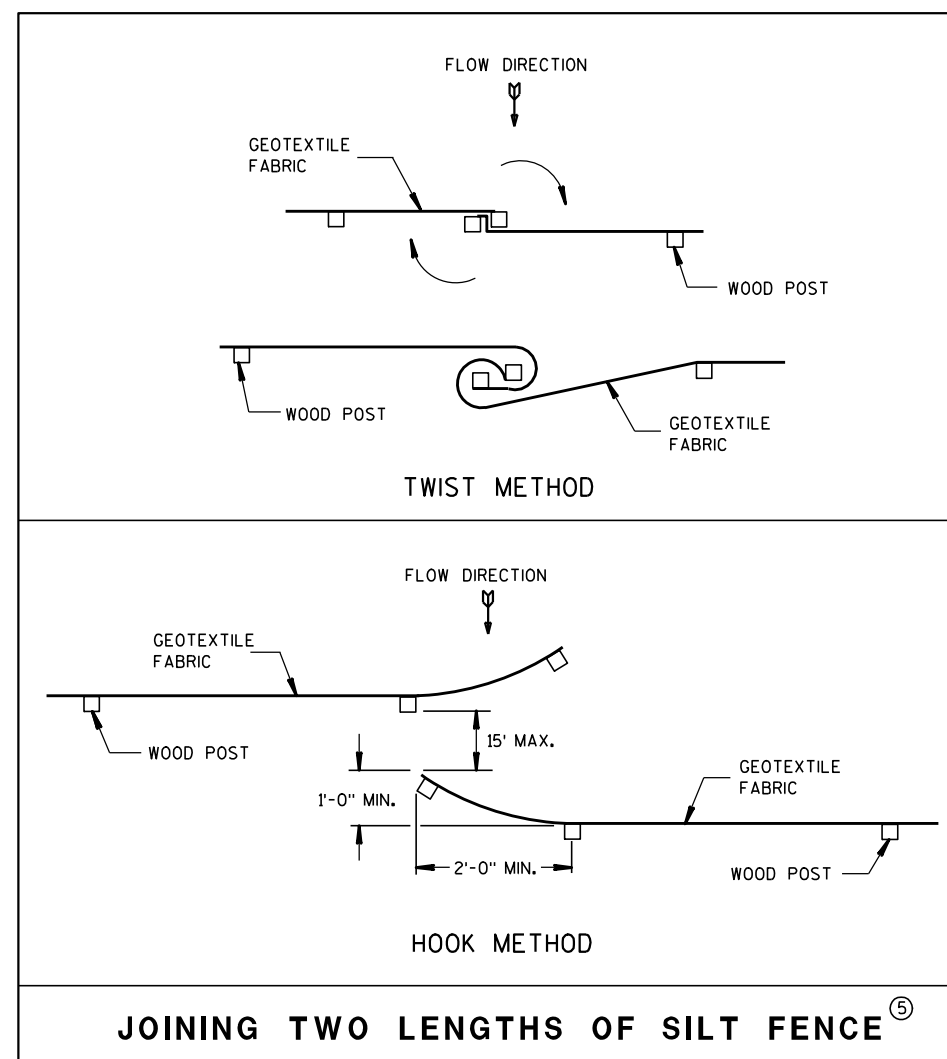


SILT FENCE



PLAN VIEW

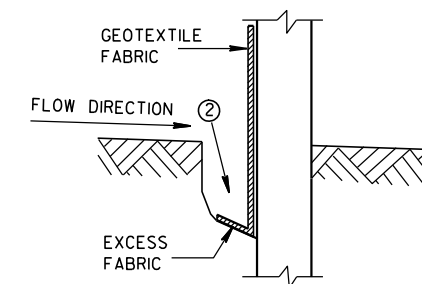
SILT FENCE AT MEDIAN SURFACE DRAINS



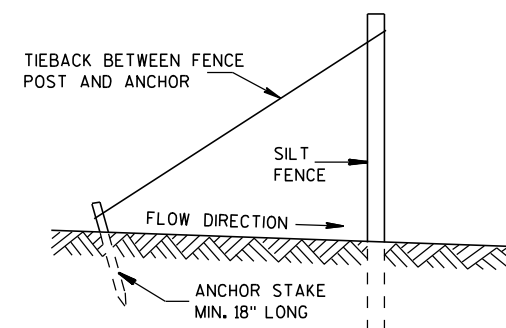
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

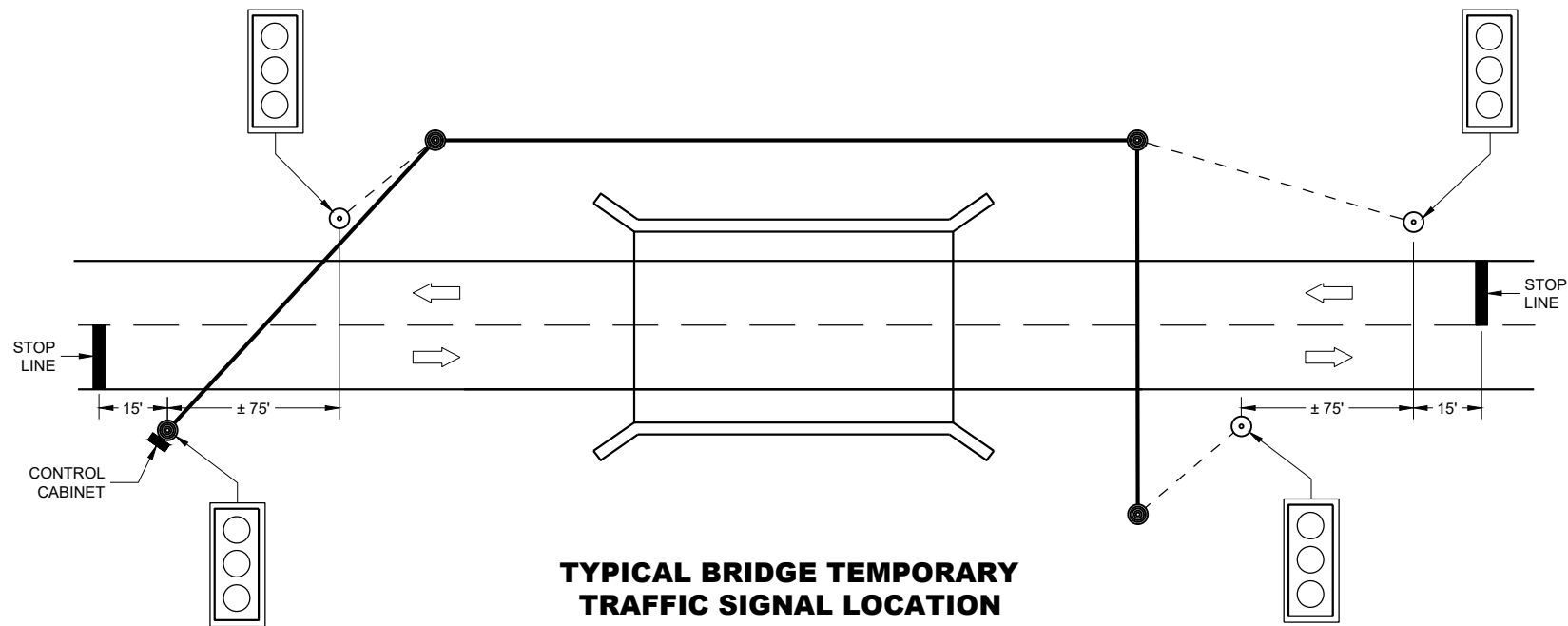
APPROVED

4-29-05

DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

LEGEND

- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- DIRECTION OF TRAFFIC
- LED TRAFFIC SIGNAL WITH BACKPLATE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAY BE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

WOOD POLES (NON-BREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).

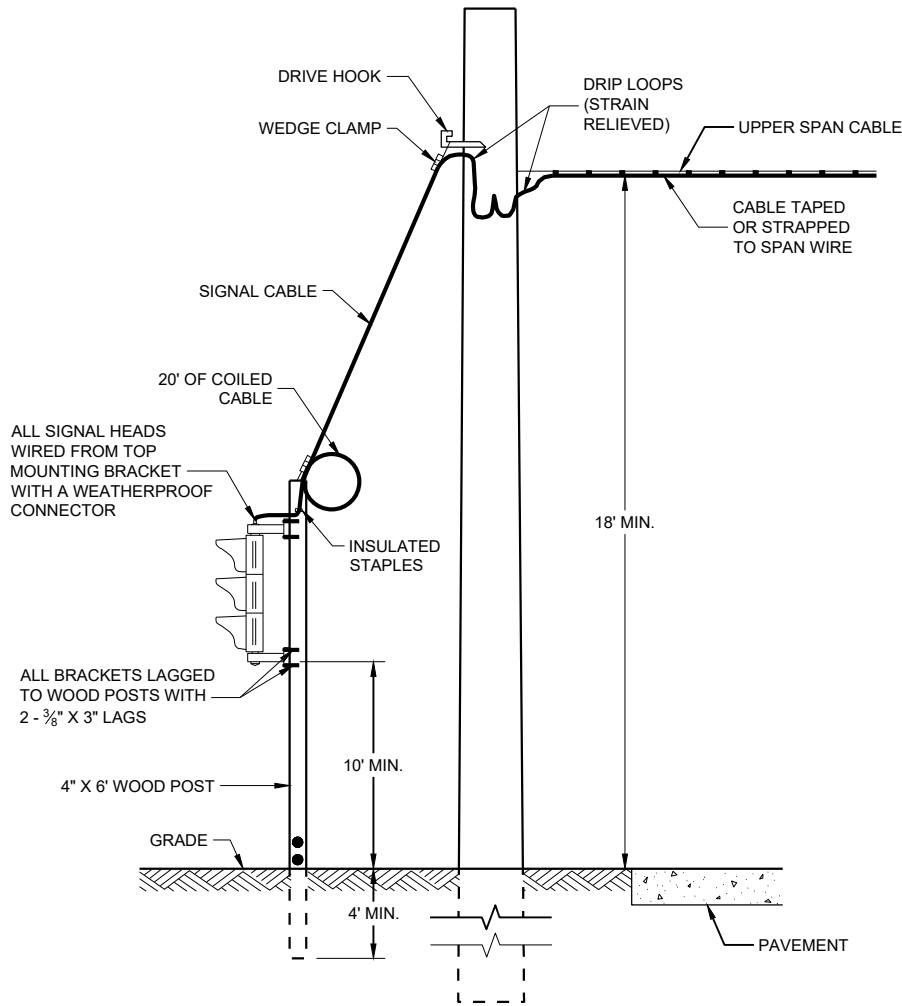
WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

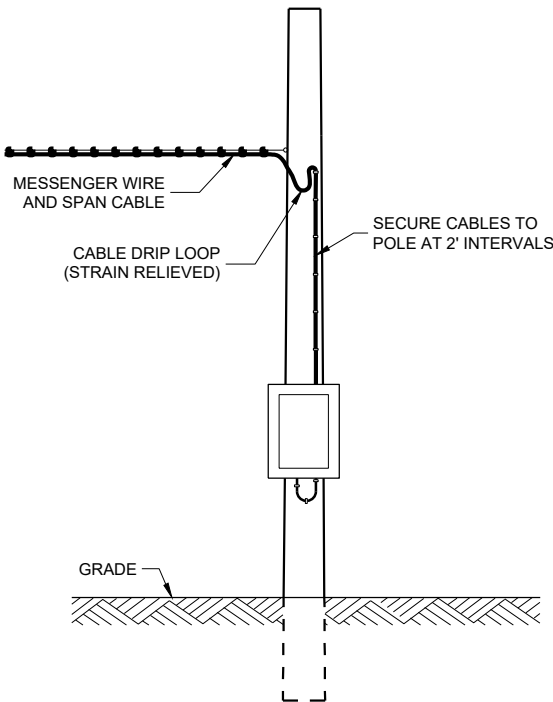
TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL SHALL HAVE A BACKPLATE.

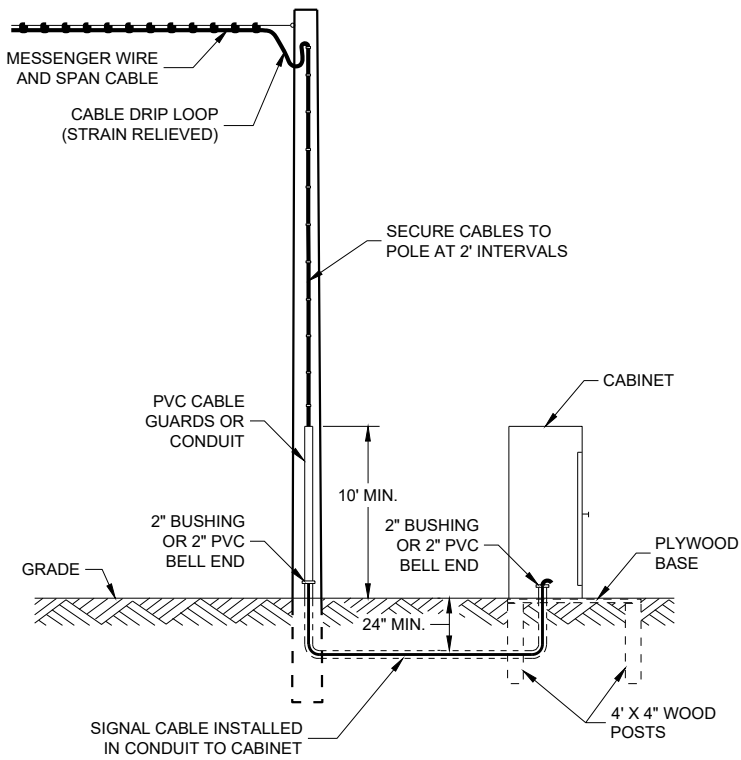
SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL DROP TO TRAFFIC SIGNAL FACE



POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION

| MINIMUM POLE LENGTHS | CLASS | POLE BURIAL DEPTHS |
|----------------------|-------|--------------------|
| 25' | V | 5' |
| 30' | V | 6' |
| 35' | IV | 7' |
| 40' | IV | 8' |
| 45' | IV | 9' |

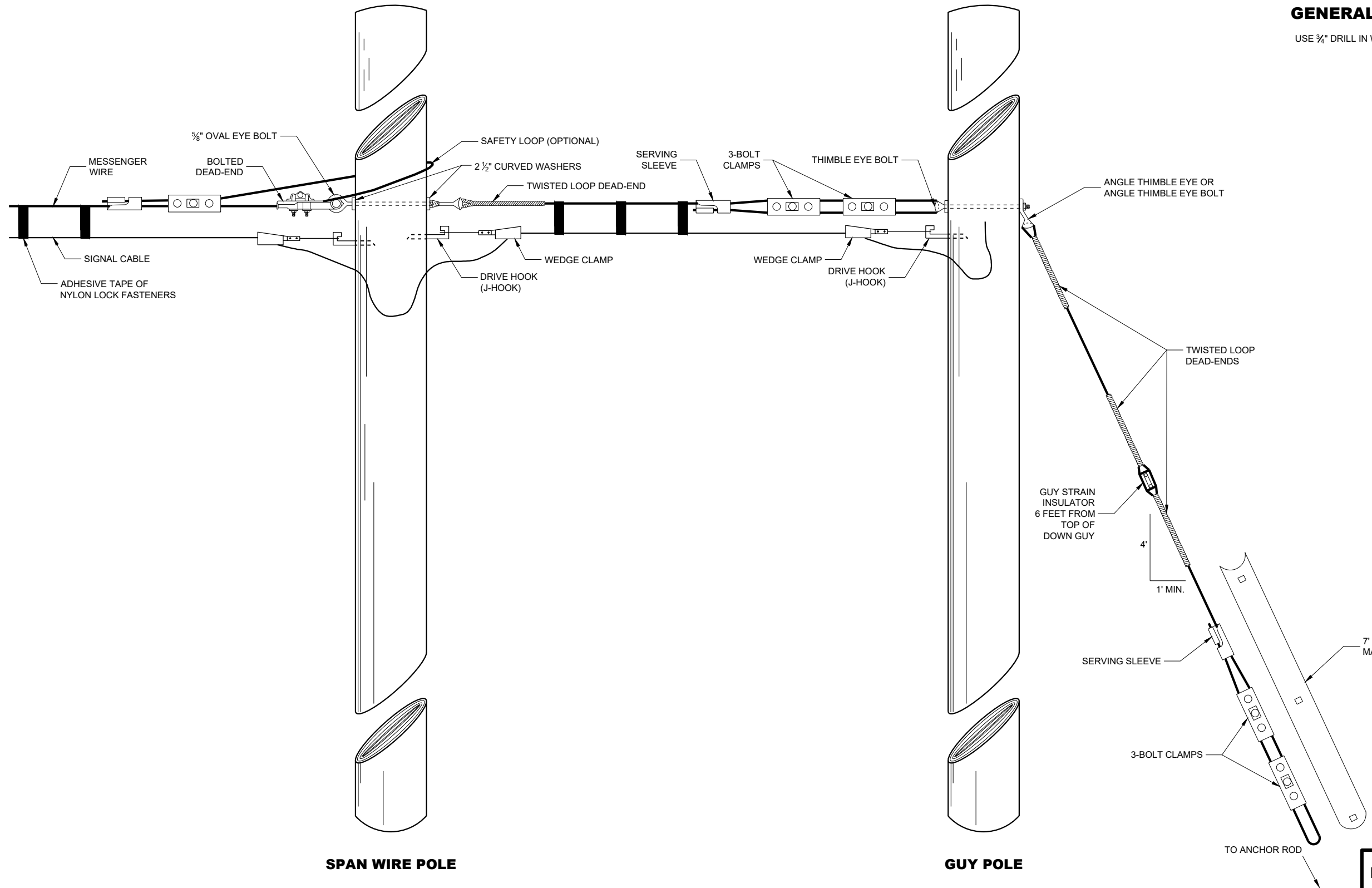
| OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES | |
|--|------------------|
| SPEED LIMIT | OFFSET DISTANCE* |
| GREATER THAN 45 MPH | 18 FT |
| 45 MPH OR LESS | 12 FT |
| 45 MPH OR LESS W/CURBS | 2 FT |

* NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

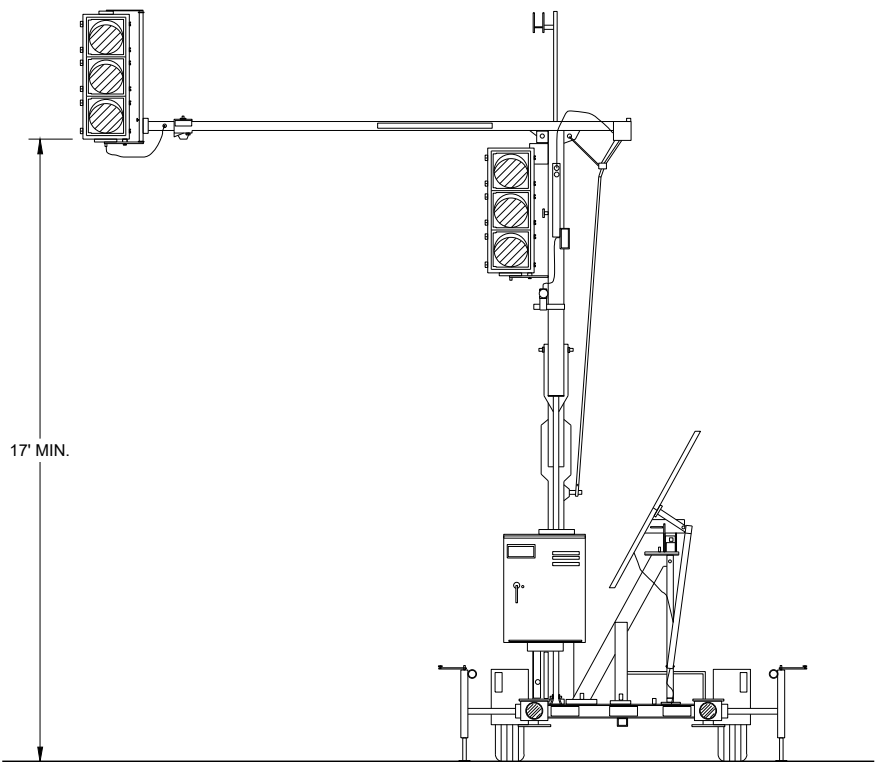
APPROVED
March 2018
DATE /S/ Ahmet Demirbilek
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



GENERAL NOTES
USE 3/4\"/>

TYPICAL DEAD-ENDINGS OR GUYING

| | |
|---|---|
| BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED June 2015 DATE | /S/ Ahmet Demerbilek ROADWAY STANDARDS DEVELOPMENT ENGINEER |
| FHWA | |

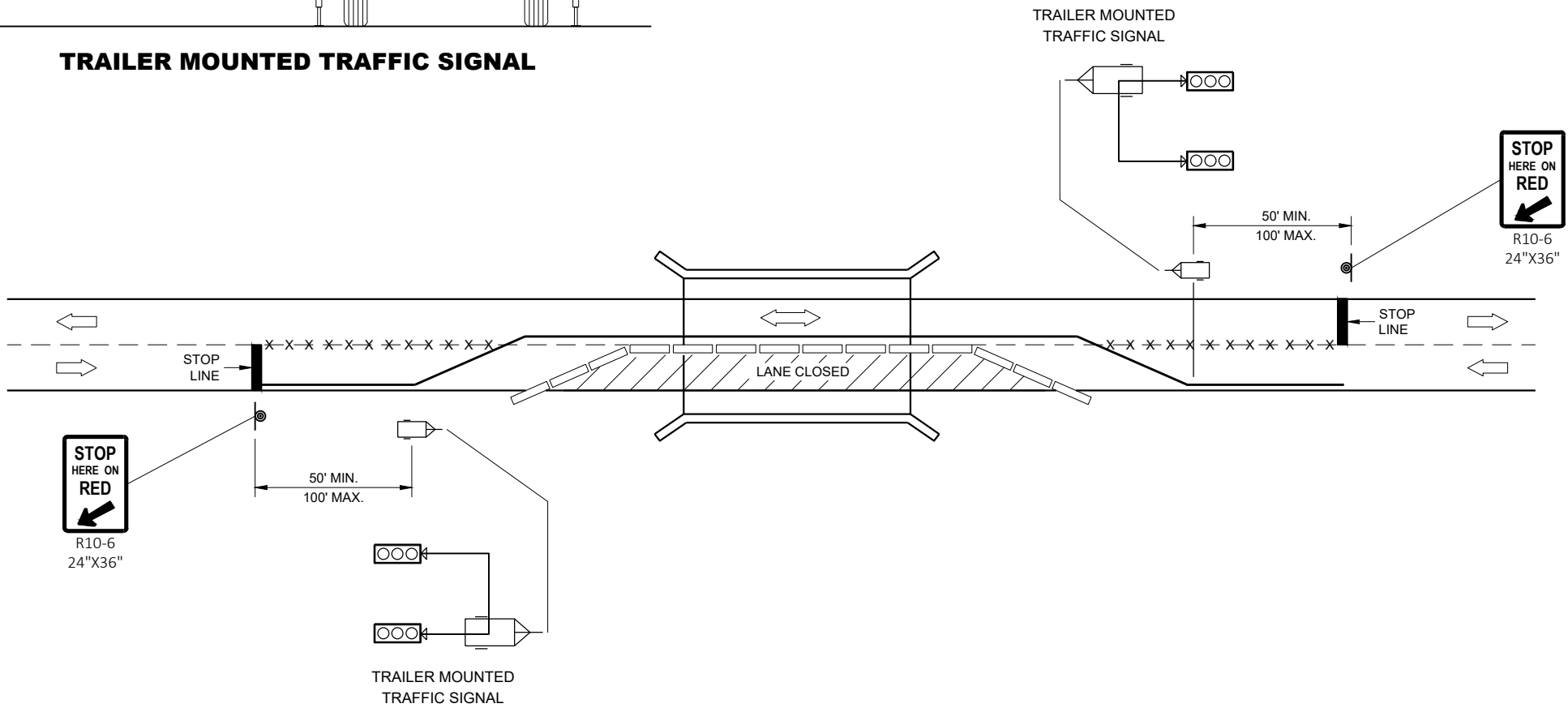


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAIL OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

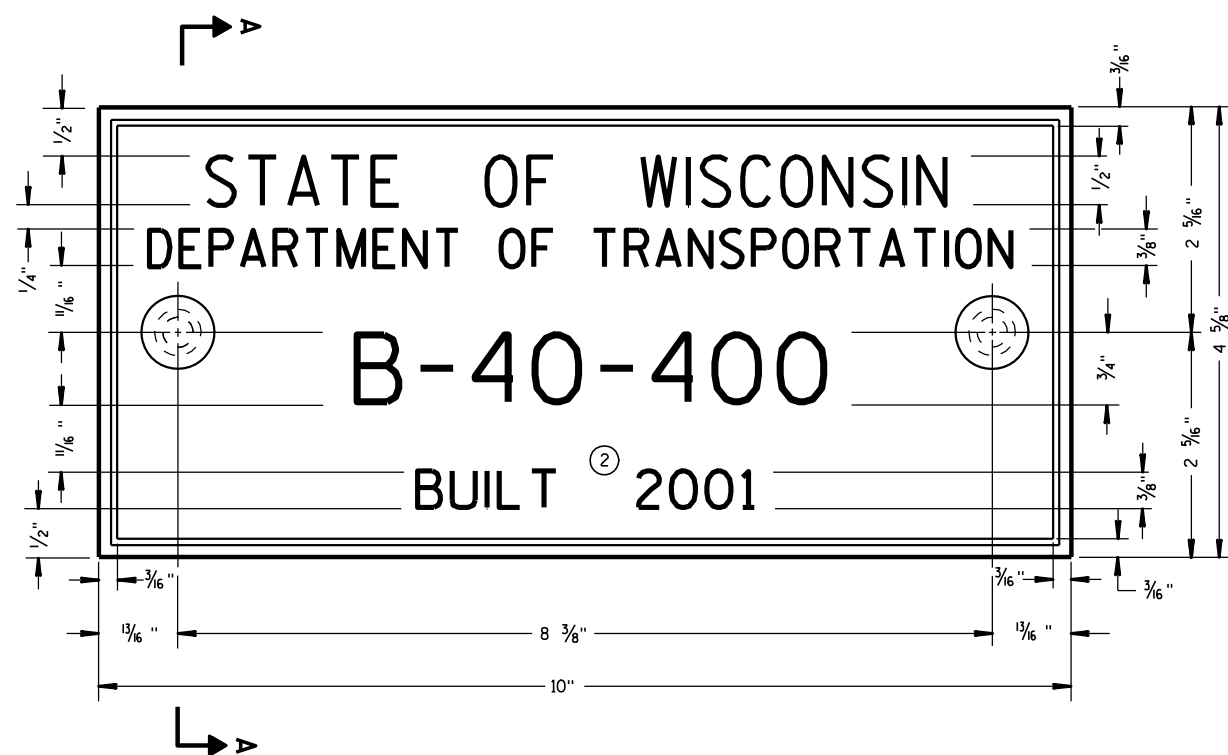
LEGEND

- POST MOUNTED SIGN
- TEMPORARY PRECAST CONCRETE BARRIER
- TRAILER MOUNTED TRAFFIC SIGNAL
- REMOVE PAVEMENT MARKINGS
- DIRECTION OF TRAFFIC

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

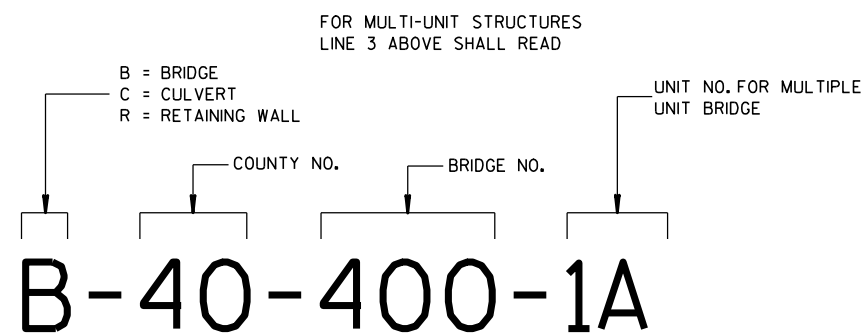
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2015
DATE /S/ Ahmet Demerbilek
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



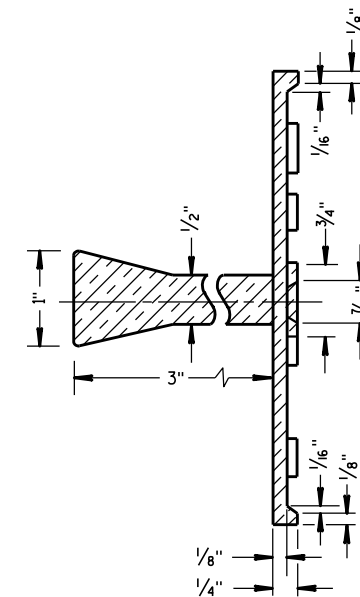
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

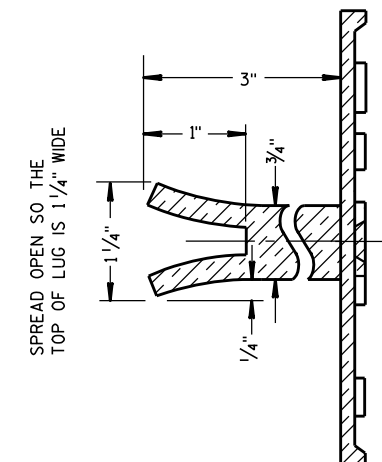
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

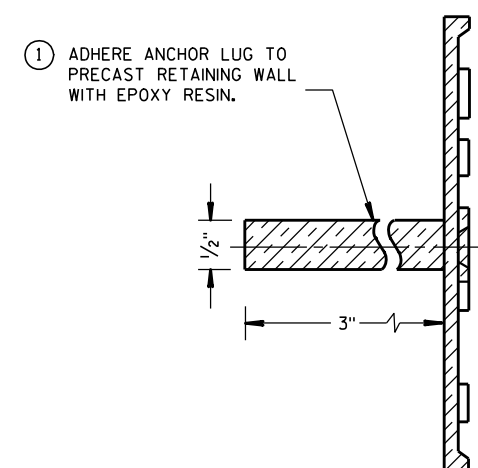
- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE
(STRUCTURES)

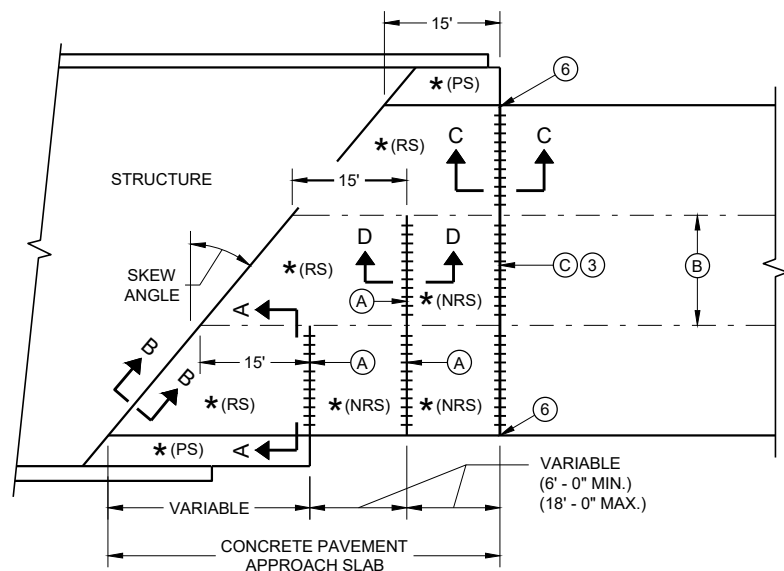
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

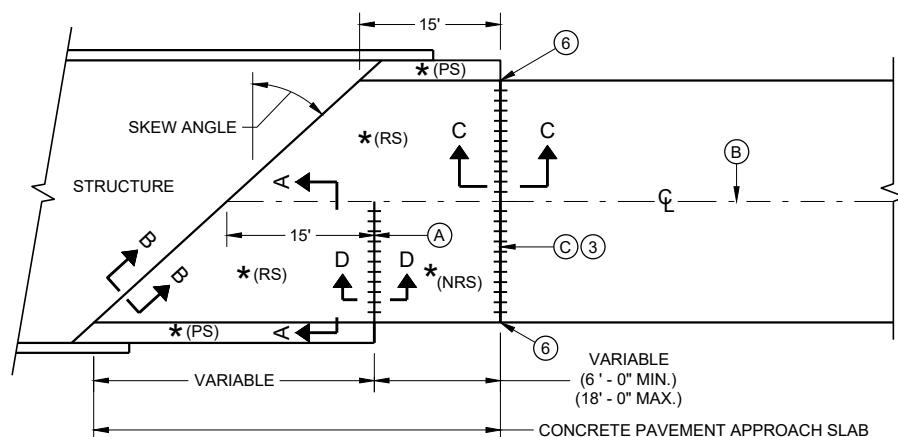
3/26/10
DATE

FHWA

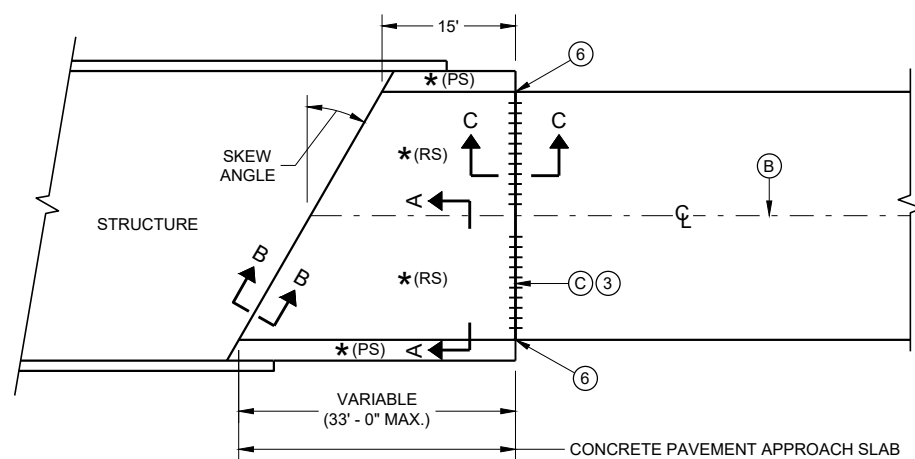
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed Approach
(Pavement more than two lanes)**



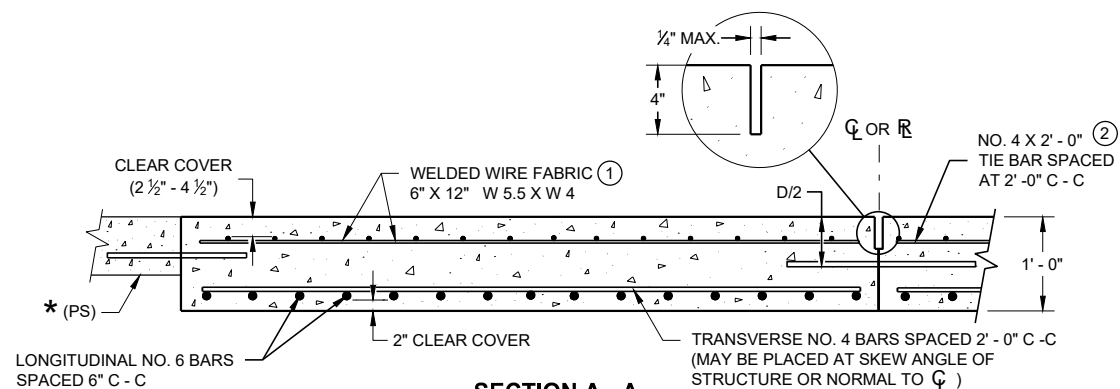
**SKews > 20°
(Pavement width ≤ 30')**



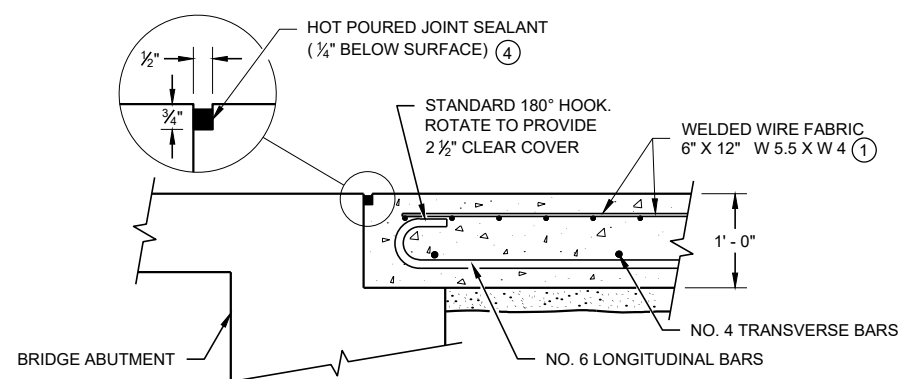
**SKews ≤ 20°
(Pavement width ≤ 30')**

APPROACH SLAB AND ADJACENT PAVEMENT

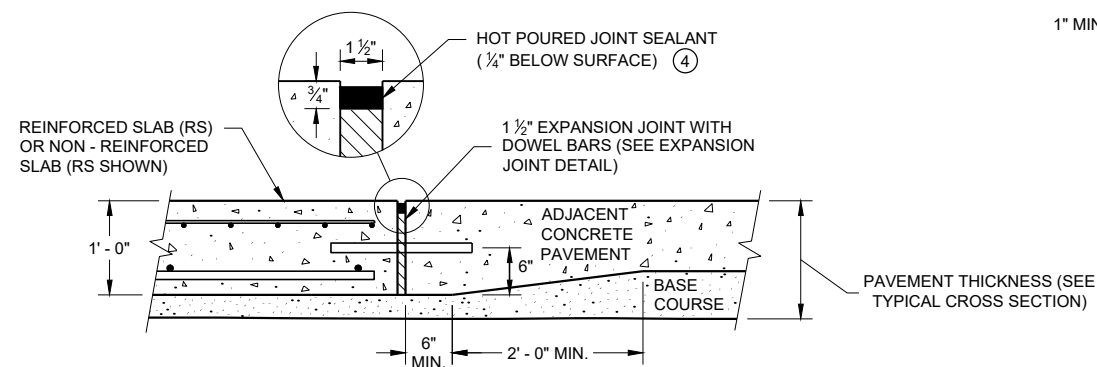
- * (RS) = REINFORCED CONCRETE SLAB
- * (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- * (NRS) = NON - REINFORCED CONCRETE SLAB
- *** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A
REINFORCEMENT POSITIONING DETAIL**



**SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT**



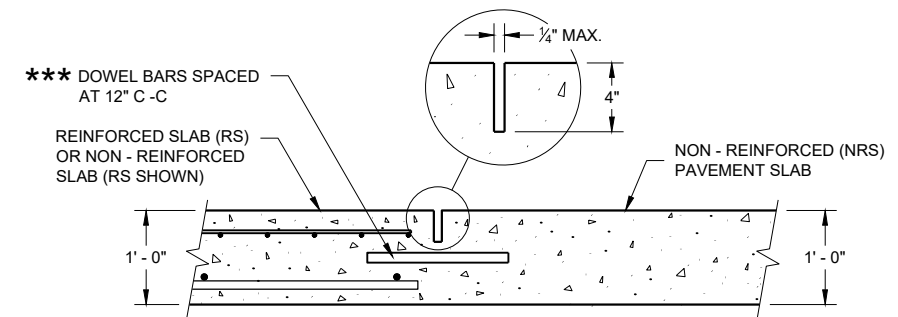
**SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**

GENERAL NOTES

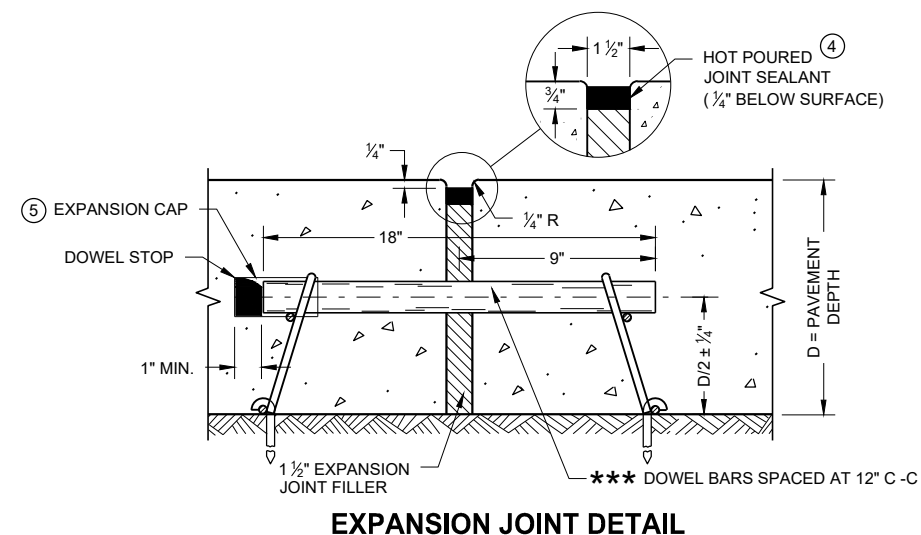
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
- ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- (A) STANDARD CONTRACTION JOINT NORMAL TO \overline{C} OR \overline{R} .
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO \overline{C} OR \overline{R} .



**SECTION D - D
CONTRACTION JOINT**



EXPANSION JOINT DETAIL

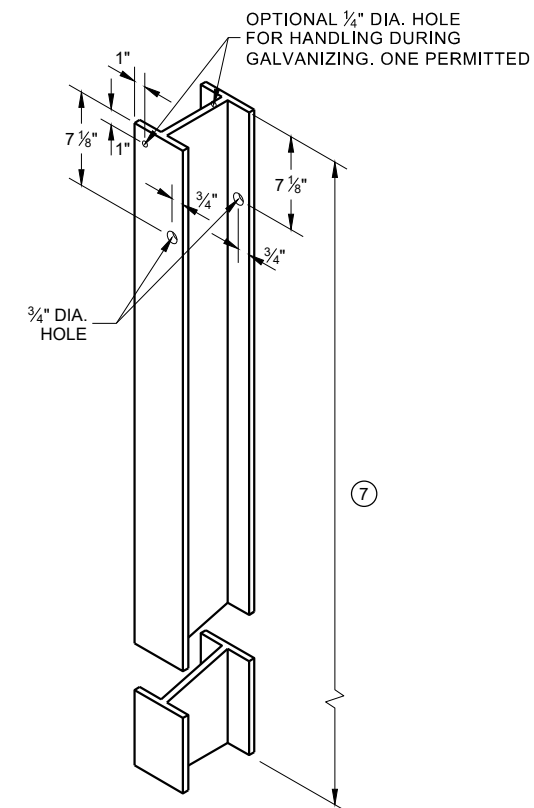
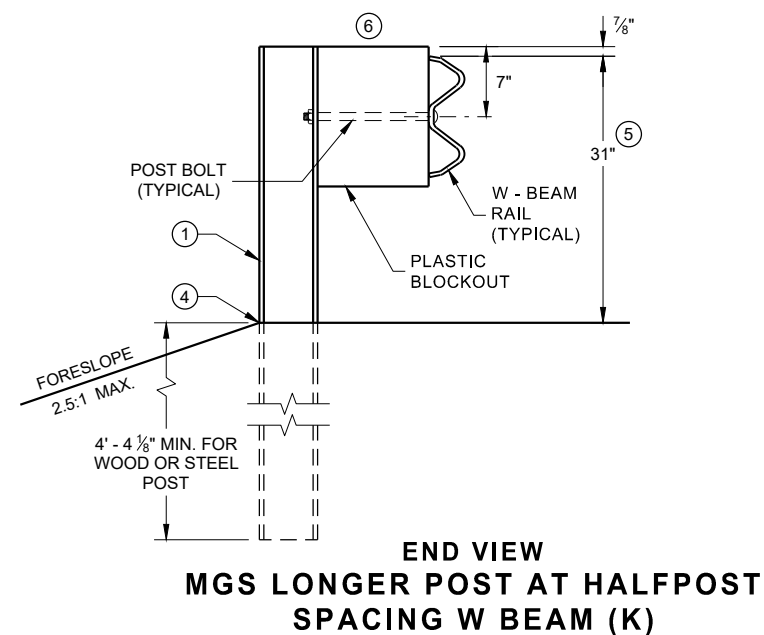
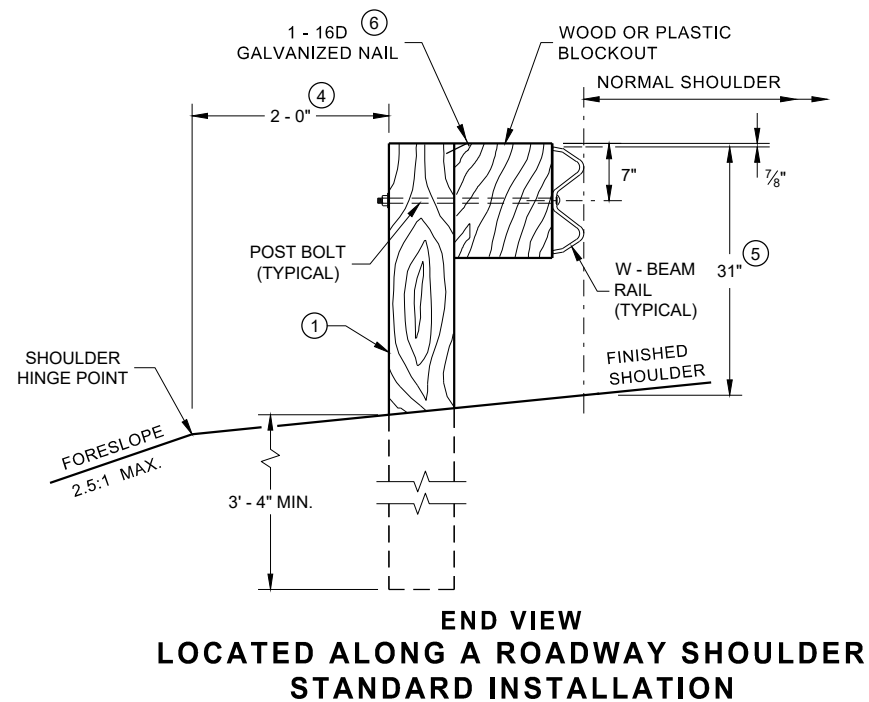
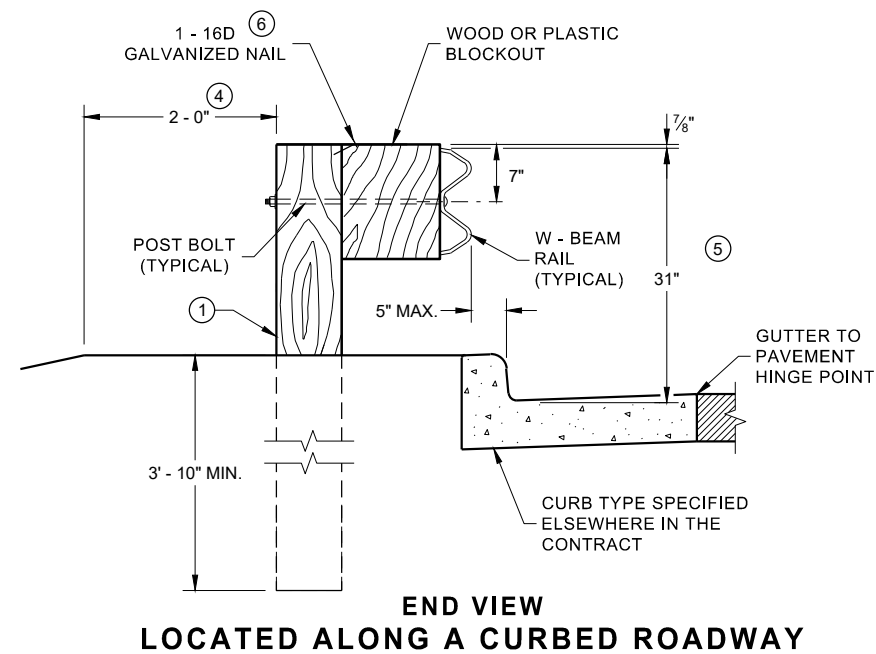
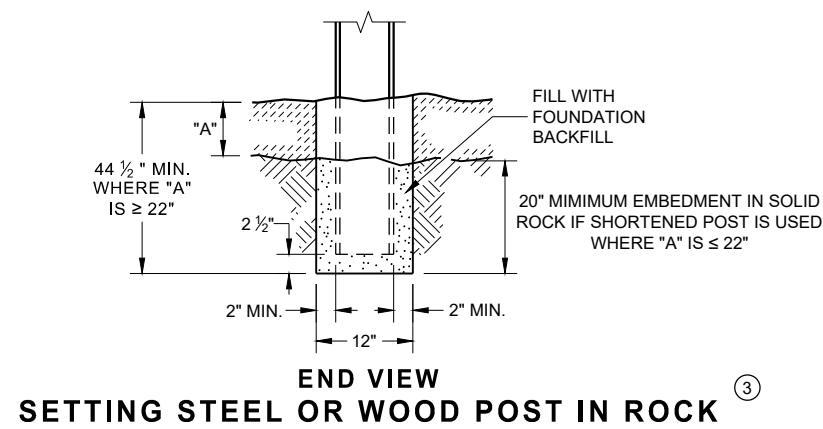
CONCRETE PAVEMENT APPROACH SLAB

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

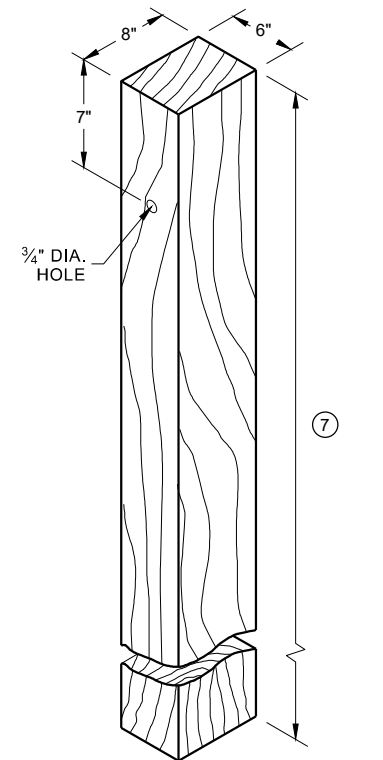
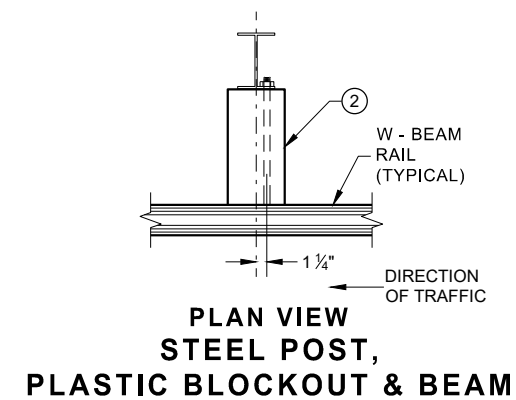
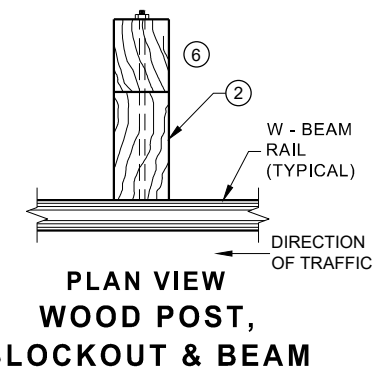
APPROVED
November 2018 /S/ Peter Kemp P.E.
DATE PAVEMENT SUPERVISOR

FHWA

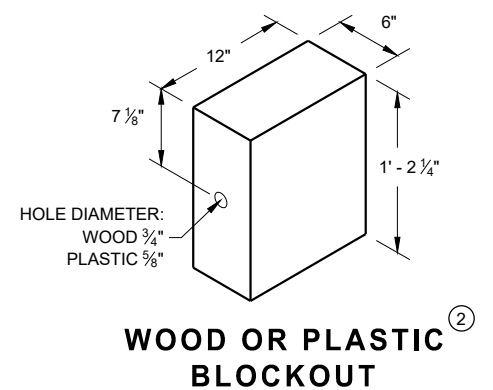
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

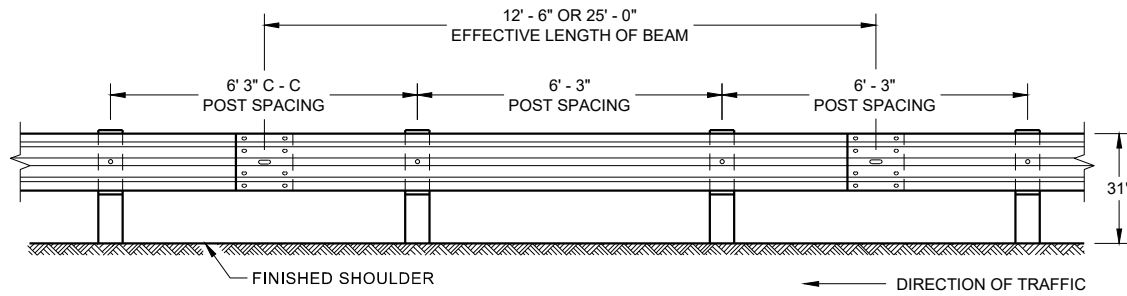


**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**

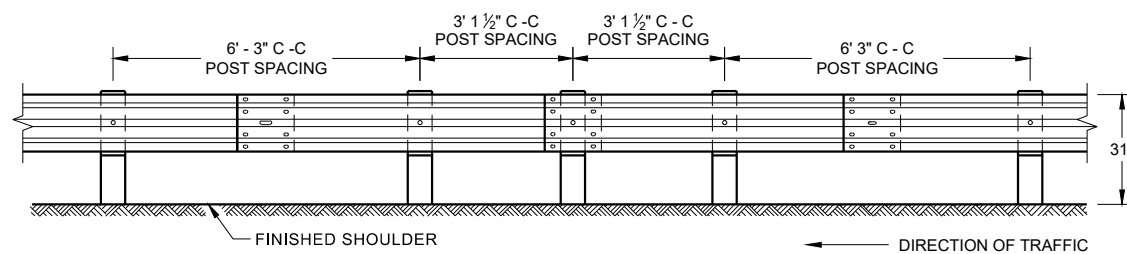


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

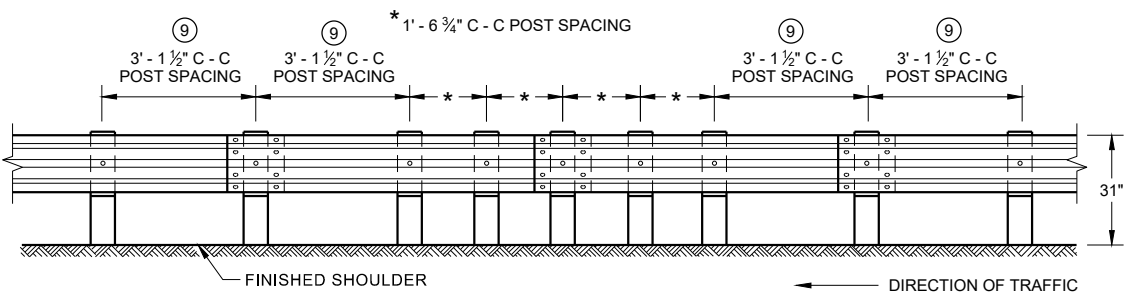




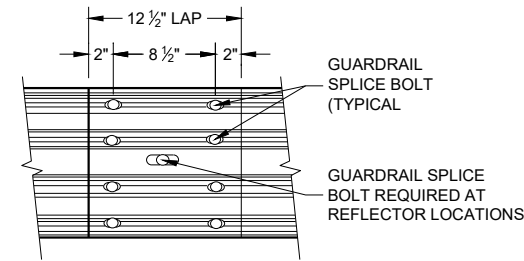
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



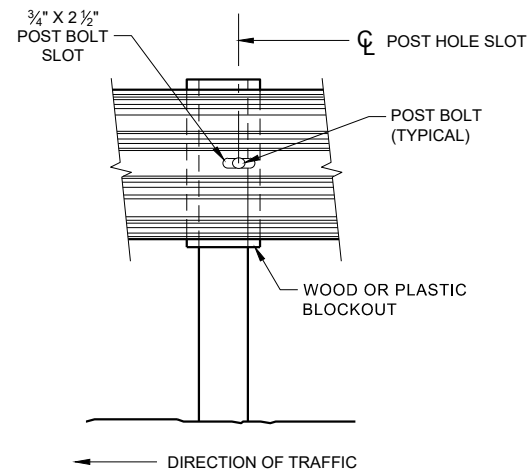
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



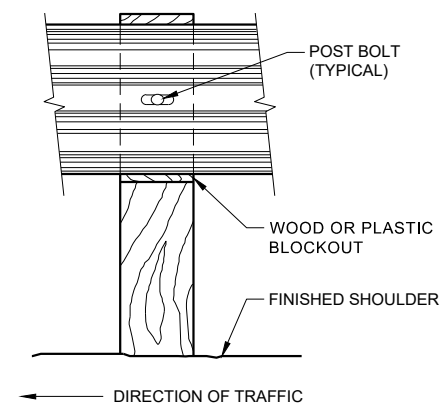
**FRONT VIEW
QUARTER POST SPACING (QS)**



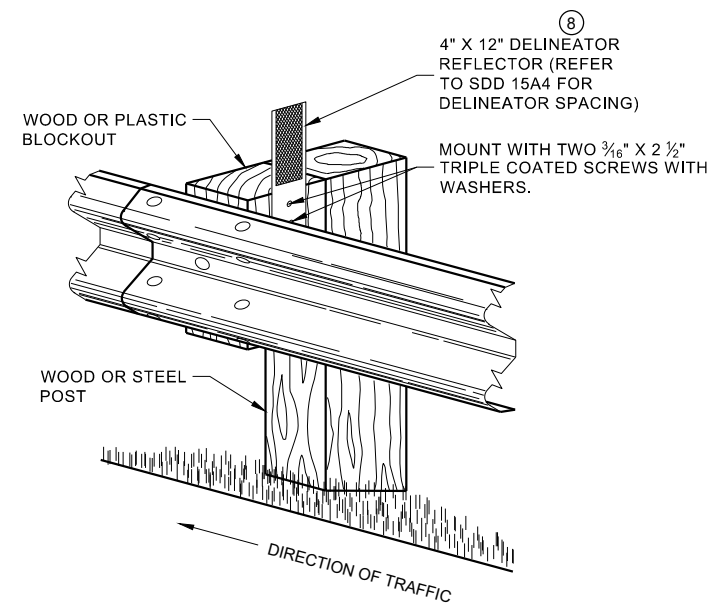
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



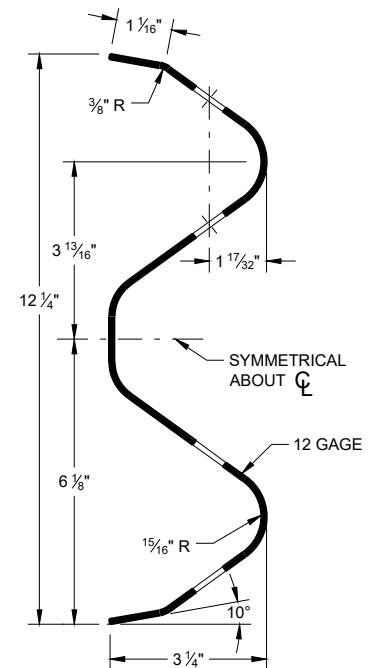
FRONT VIEW AT WOOD POST



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

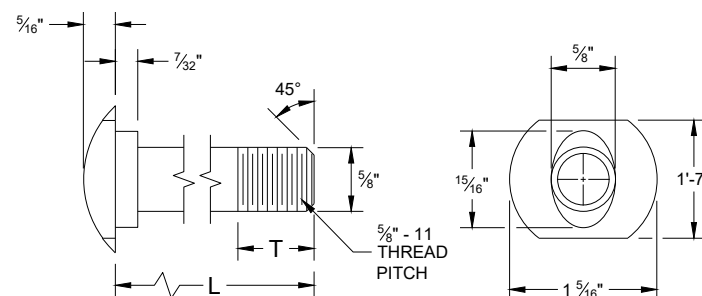


NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

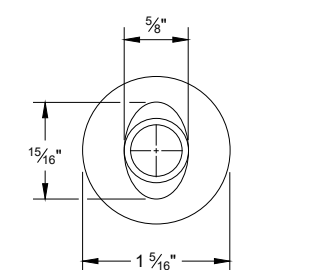
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF $\frac{3}{16}$ ".
2. IF THE BOLT EXTENDS MORE THAN $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

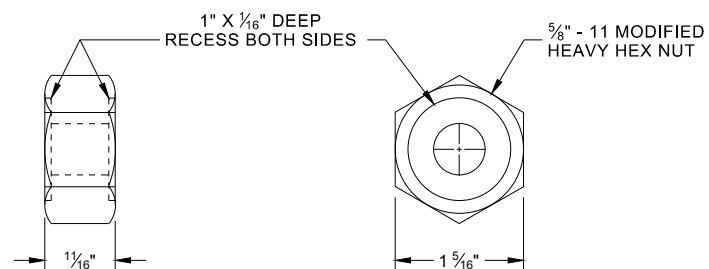


POST BOLT TABLE

| L | T (MIN.) |
|------|----------|
| 1 ¼" | 1 ⅛" |
| 2" | 1 ¾" |
| 10" | 4" |
| 14" | 4 ⅙" |
| 18" | 4" |
| 21" | 4 ⅙" |
| 25" | 4" |

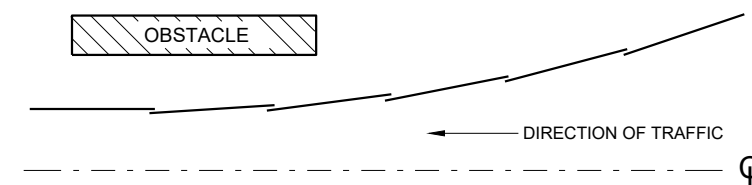


ALTERNATE BOLT HEAD

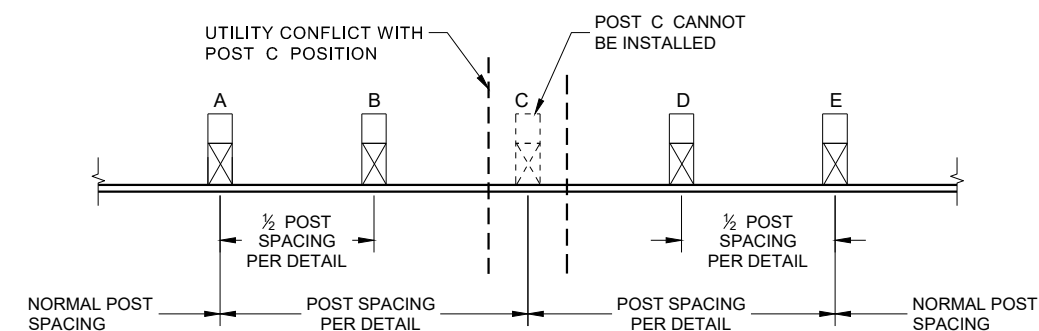


POST BOLT, SPLICE BOLT AND RECESS NUT

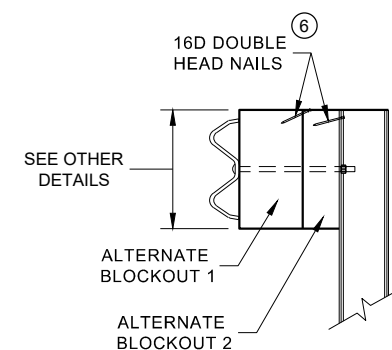
⑥ WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



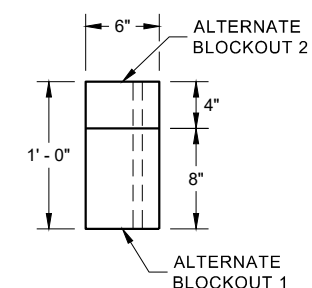
**PLAN VIEW
BEAM LAPPING DETAIL**



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



SIDE VIEW

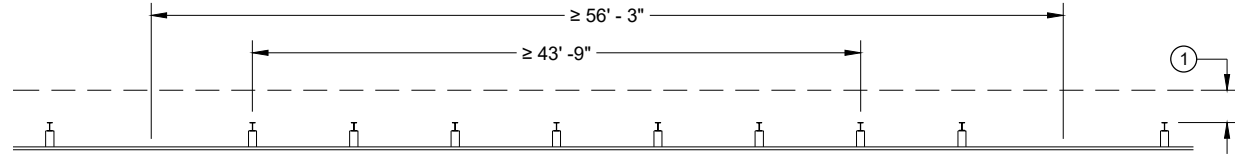


PLAN VIEW

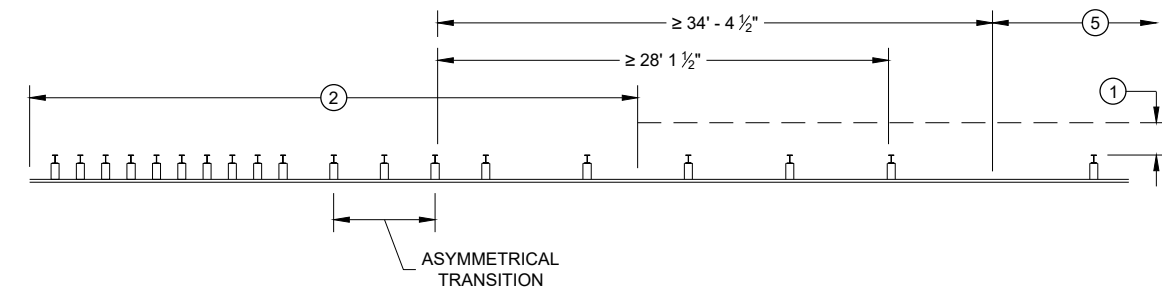
ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

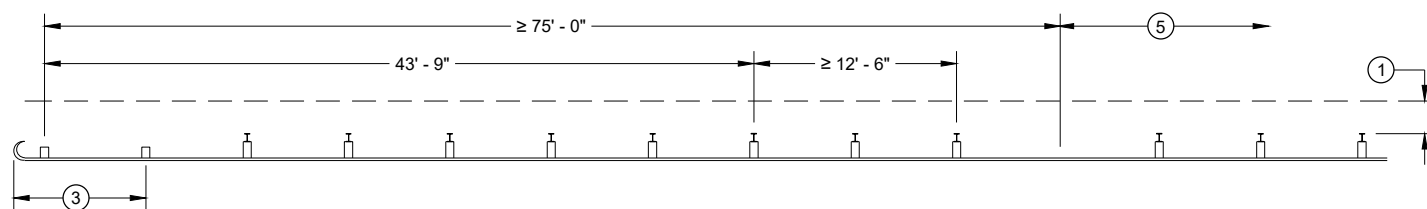
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



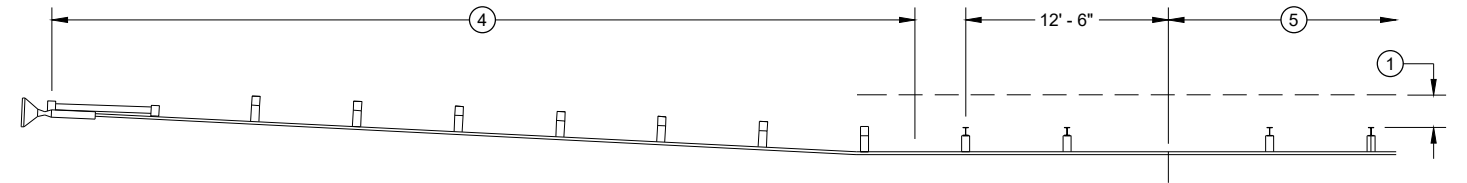
MISSING POST IN NORMAL BEAM GUARD RUN



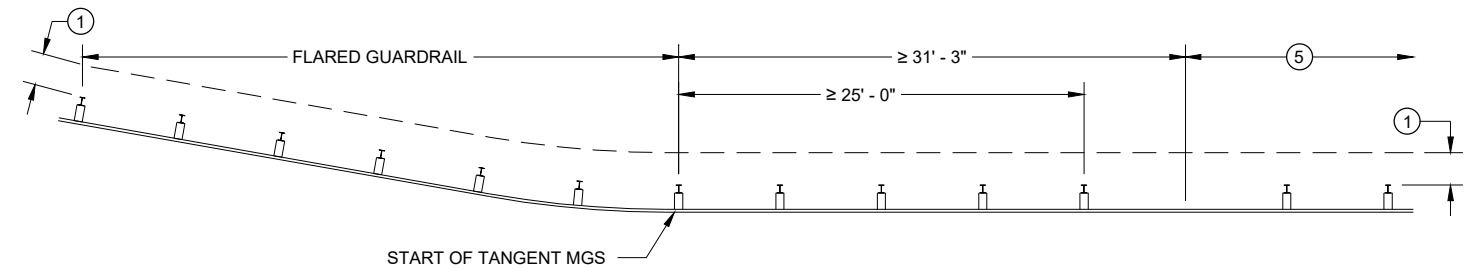
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



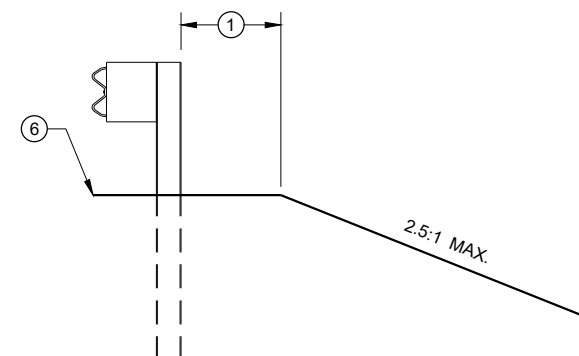
MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

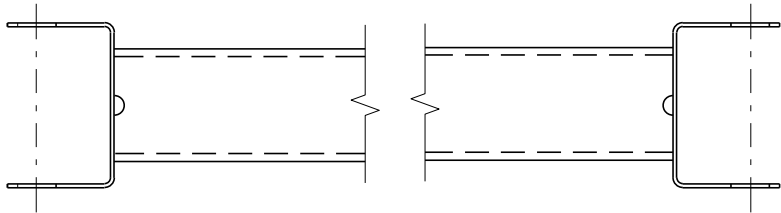
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

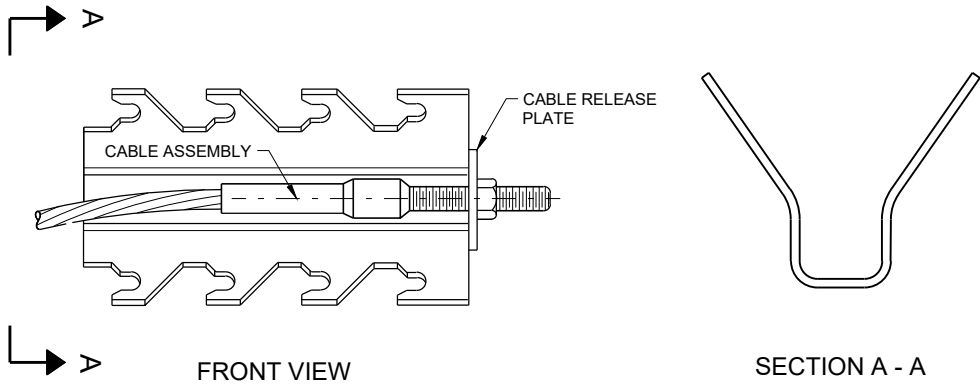


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

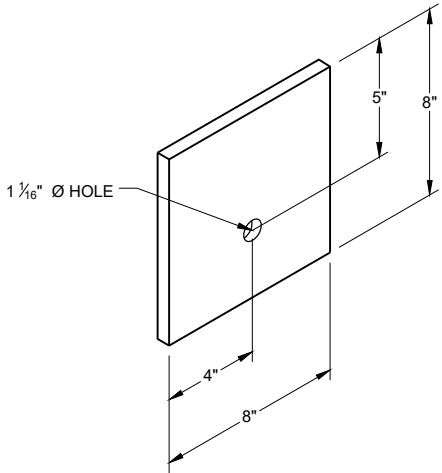


GENERIC GROUND STRUT ⁹ ^E

| BILL OF MATERIALS | |
|-------------------|--|
| PART NO. | DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION. |
| ① | UPPER POST NO. 1 6" X 6" TUBE |
| ② | LOWER POST NO. 1 |
| ③ | WOOD CRT |
| ④ | WOOD BLOCKOUT |
| ⑤ | PIPE SLEEVE |
| ⑥ | BEARING PLATE |
| ⑦ | BCT CABLE ASSEMBLY |
| ⑧ | ANCHOR CABLE BOX |
| ⑨ | GROUND STRUT |
| ⑩ | PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG. |
| ⑪ | STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH. |
| ⑫ | IMPACT HEAD |
| ⑬ | EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST) |
| ⑭ | SOIL PLATE |
| ⑮ | UPPER POST NO. 2 |
| ⑯ | LOWER POST NO. 2 |



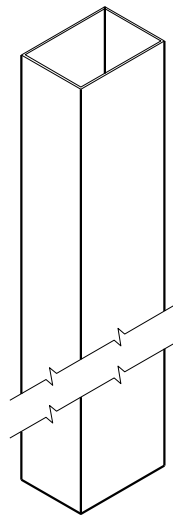
GENERIC ANCHOR CABLE BOX ⁹ ^E



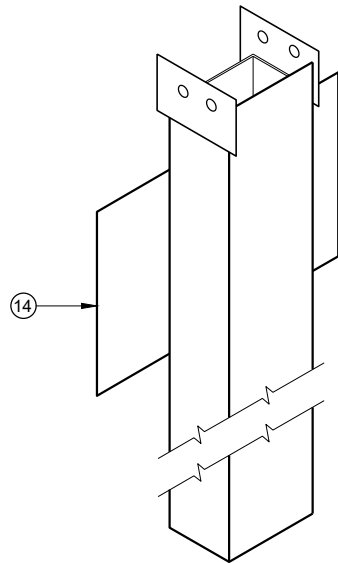
BEARING PLATE ⁶ ^E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

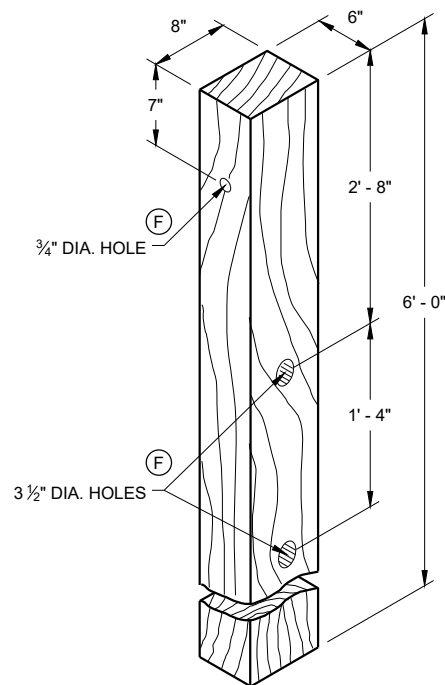
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



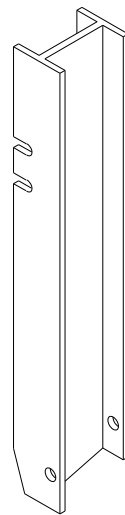
UPPER POST NO. 1 ⁽¹⁾ (E)



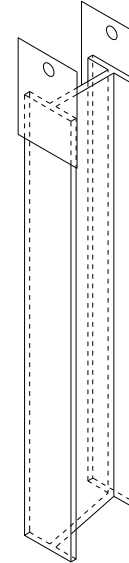
LOWER POST NO. 1 ⁽²⁾ (E)



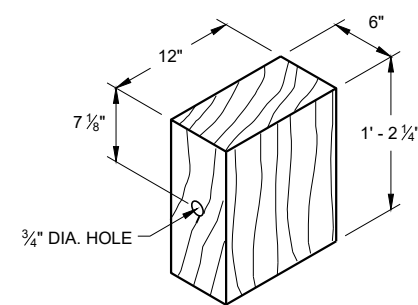
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



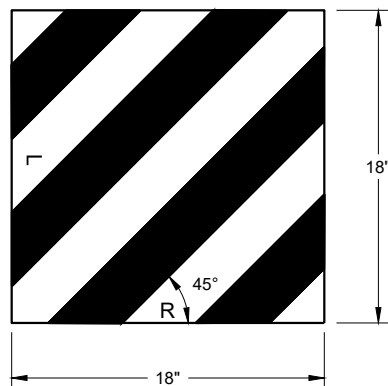
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



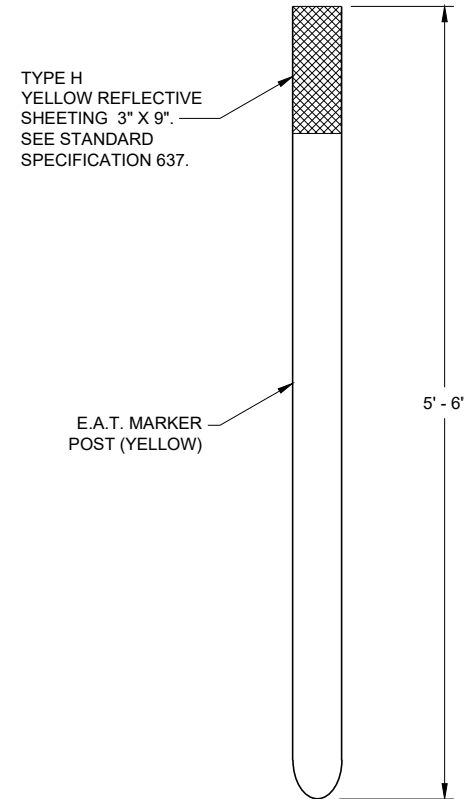
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



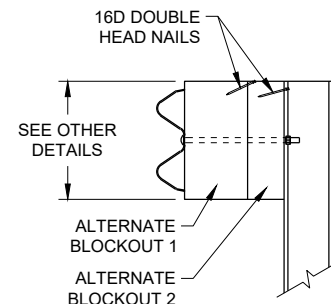
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



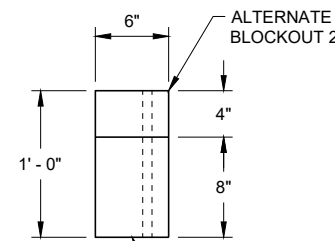
REFLECTIVE SHEETING DETAIL ^(E)



E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



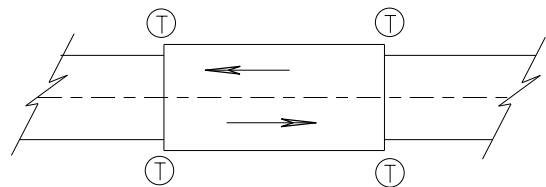
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

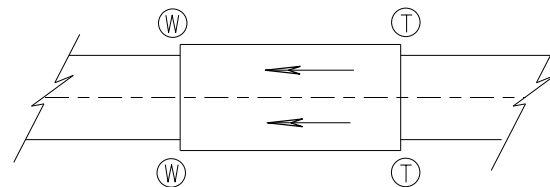
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

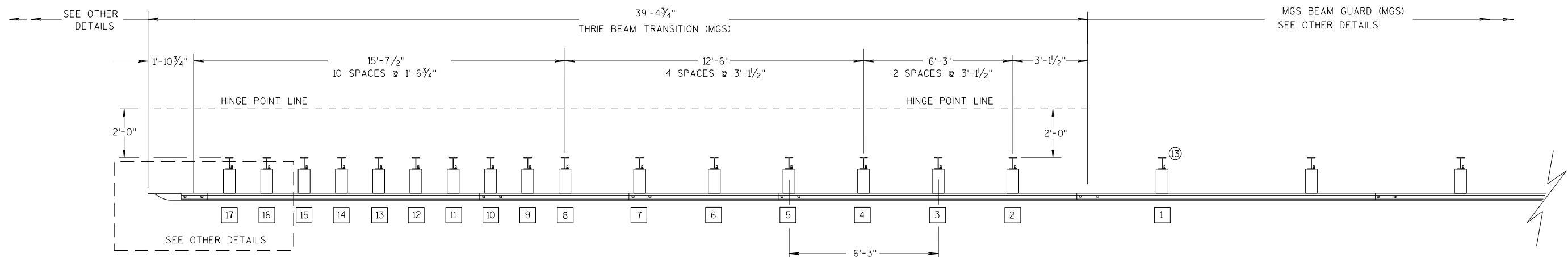
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

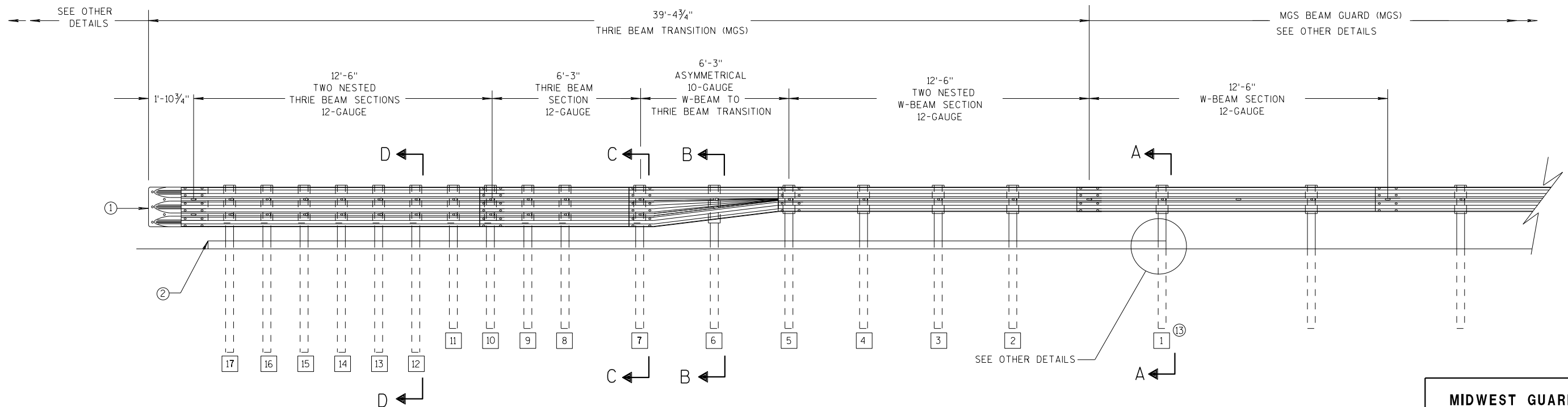
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

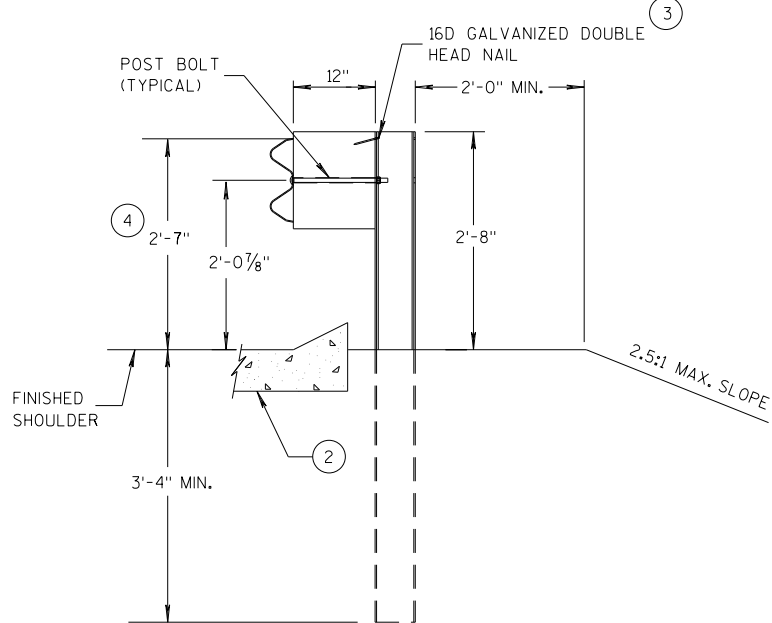
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

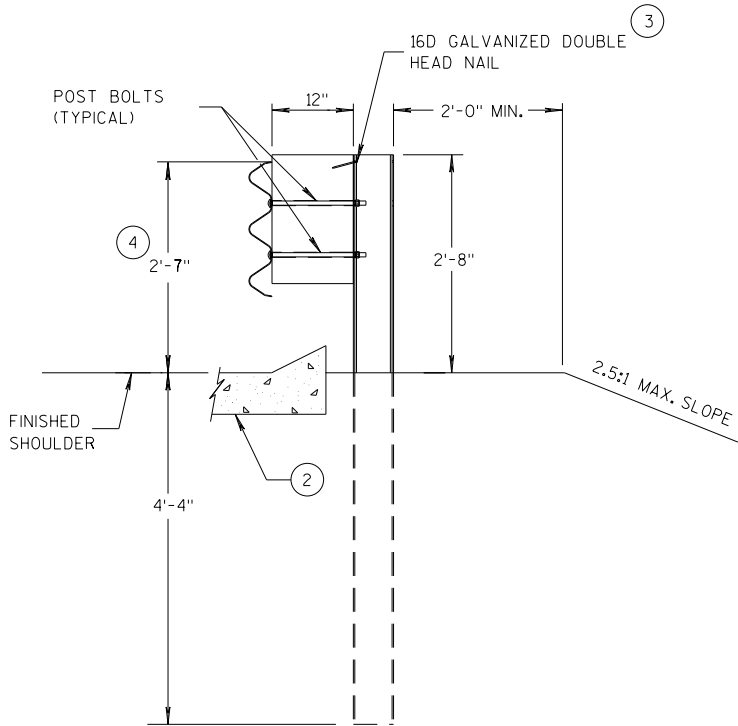
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

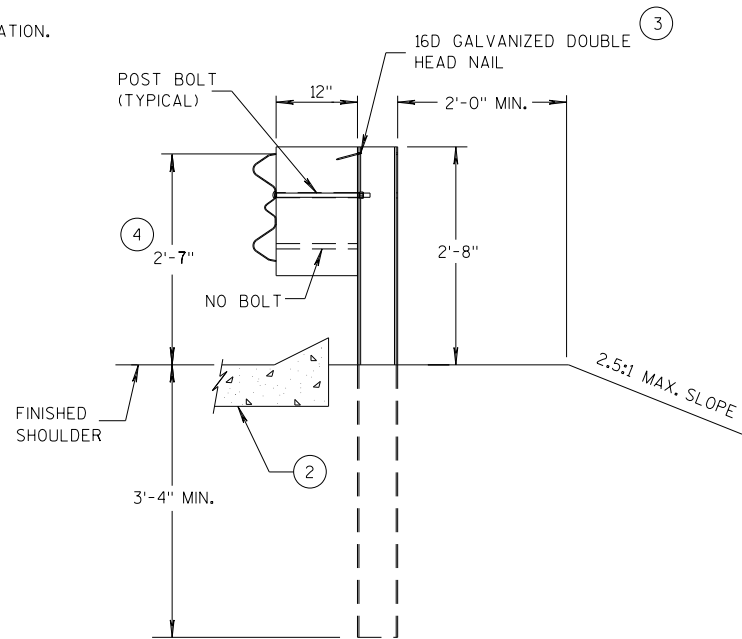
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



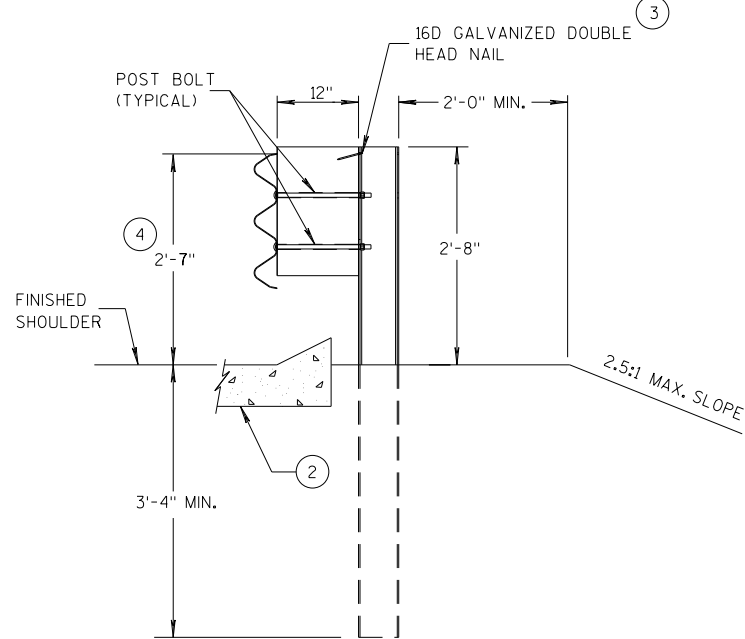
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

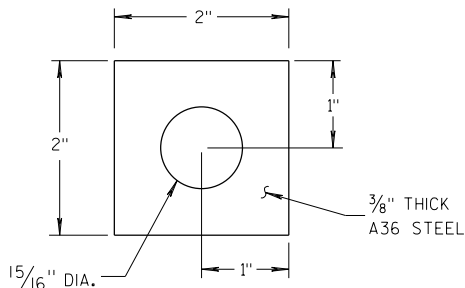
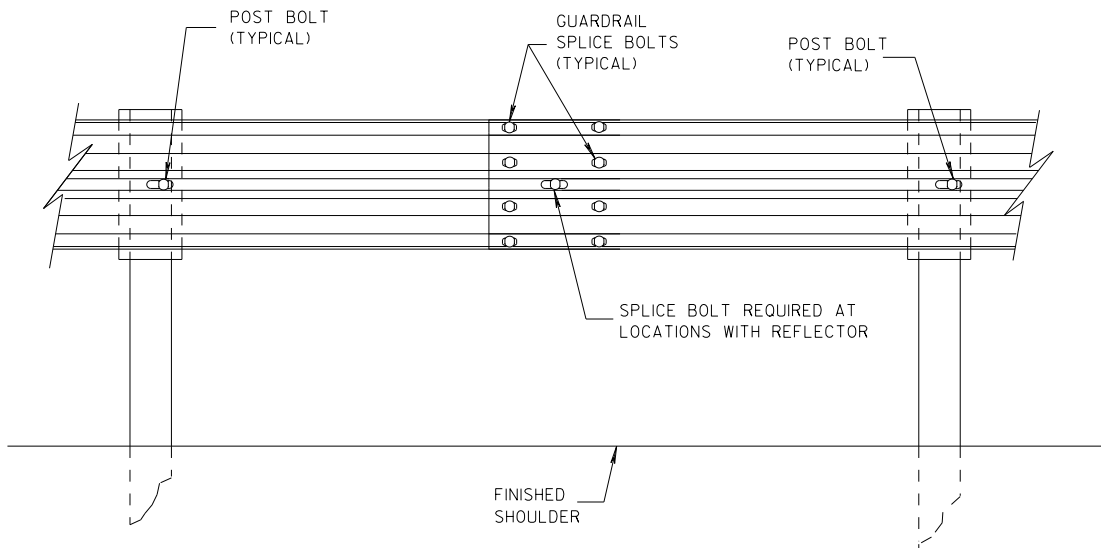
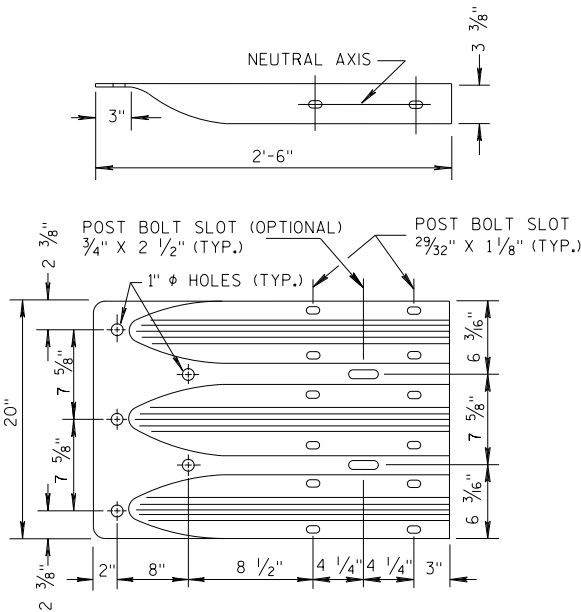


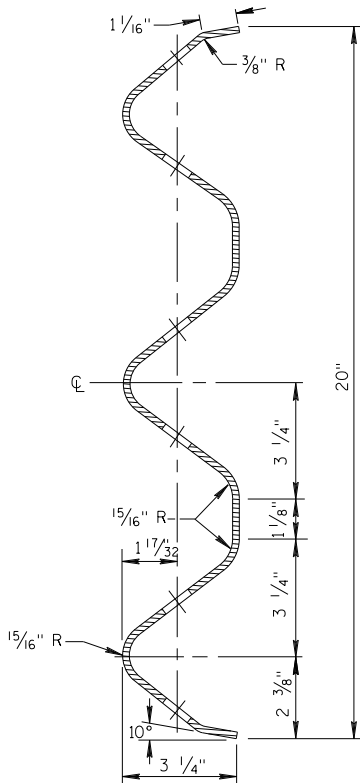
PLATE WASHER DETAIL



SPLICE DETAIL



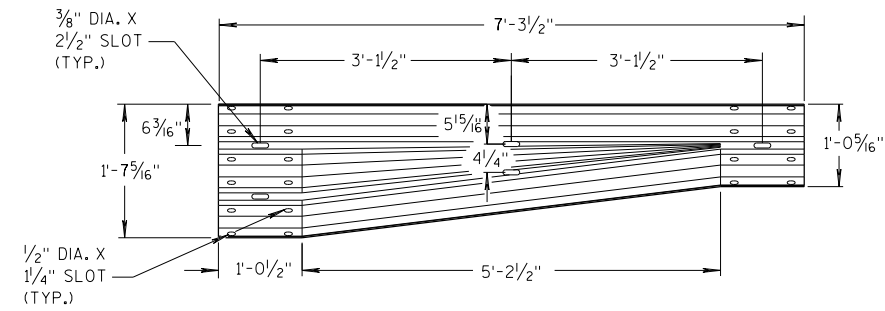
THRIE BEAM
TERMINAL CONNECTOR



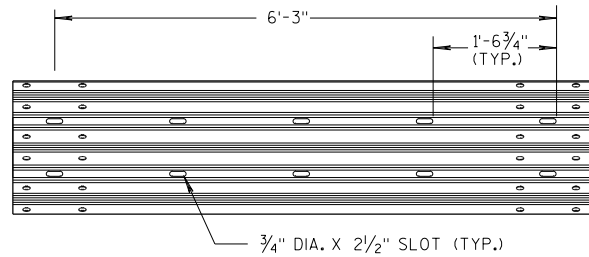
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

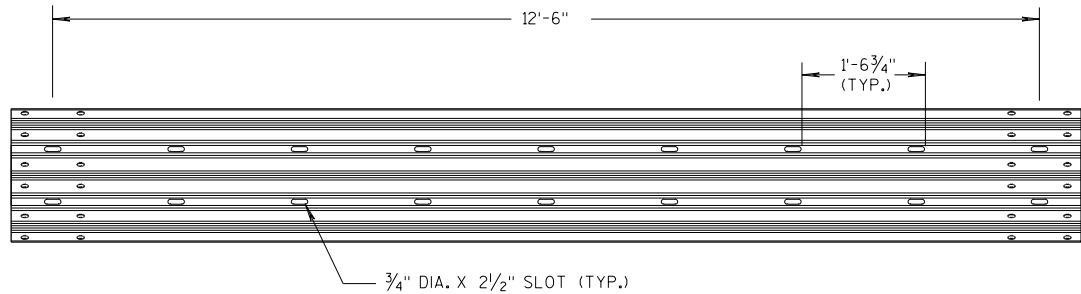
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



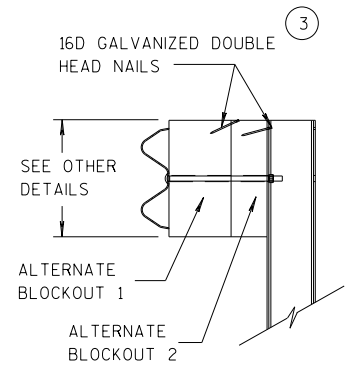
W-BEAM TO THRIE BEAM TRANSITION SECTION



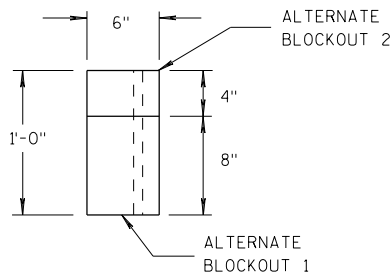
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

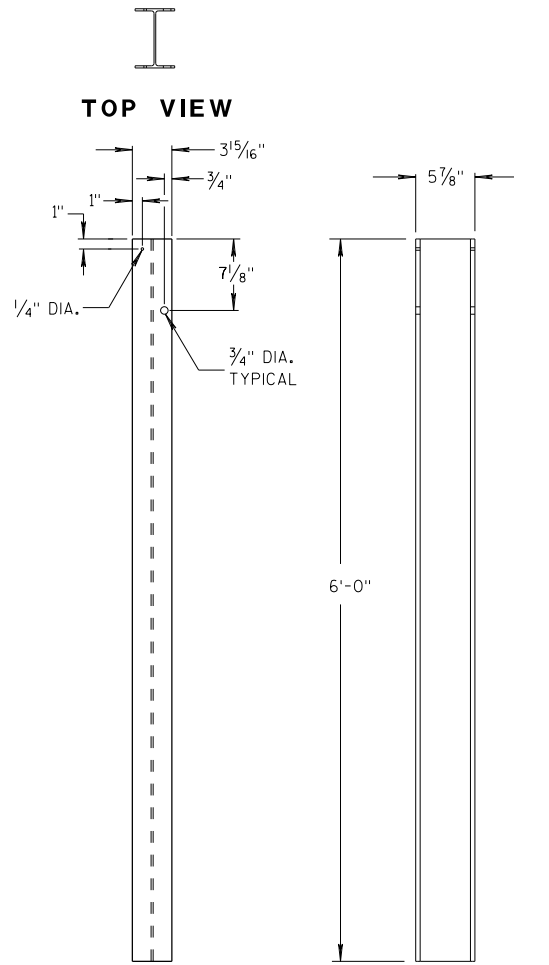


SIDE VIEW



TOP VIEW

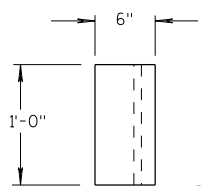
ALTERNATE WOOD BLOCKOUT DETAIL



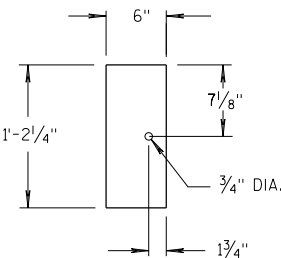
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

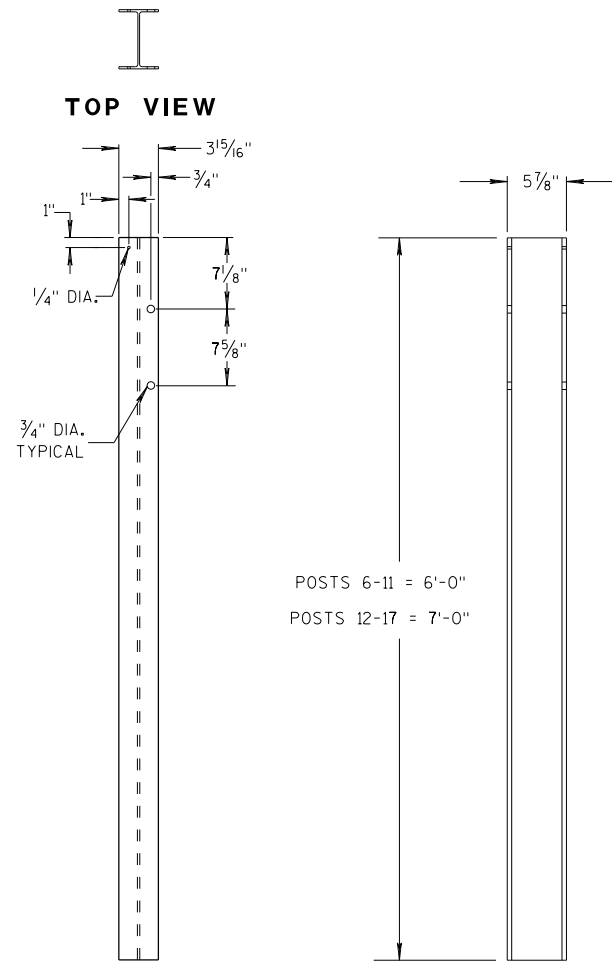


TOP VIEW



FRONT VIEW

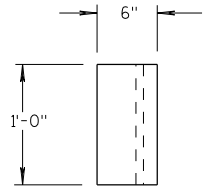
BLOCKOUT POSTS 1-5



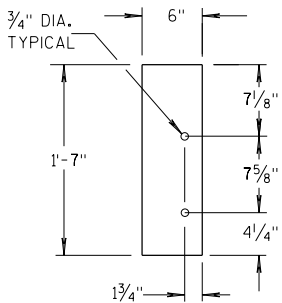
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

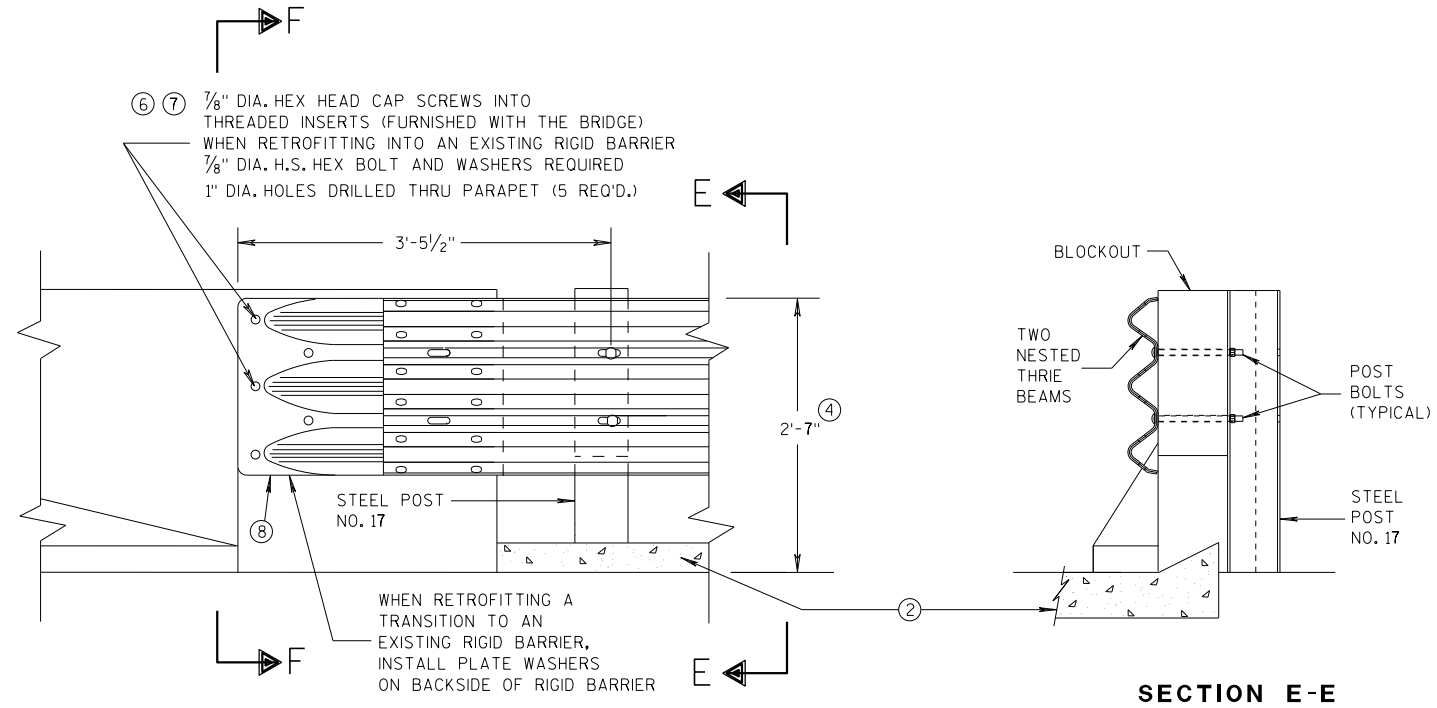
(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

(13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

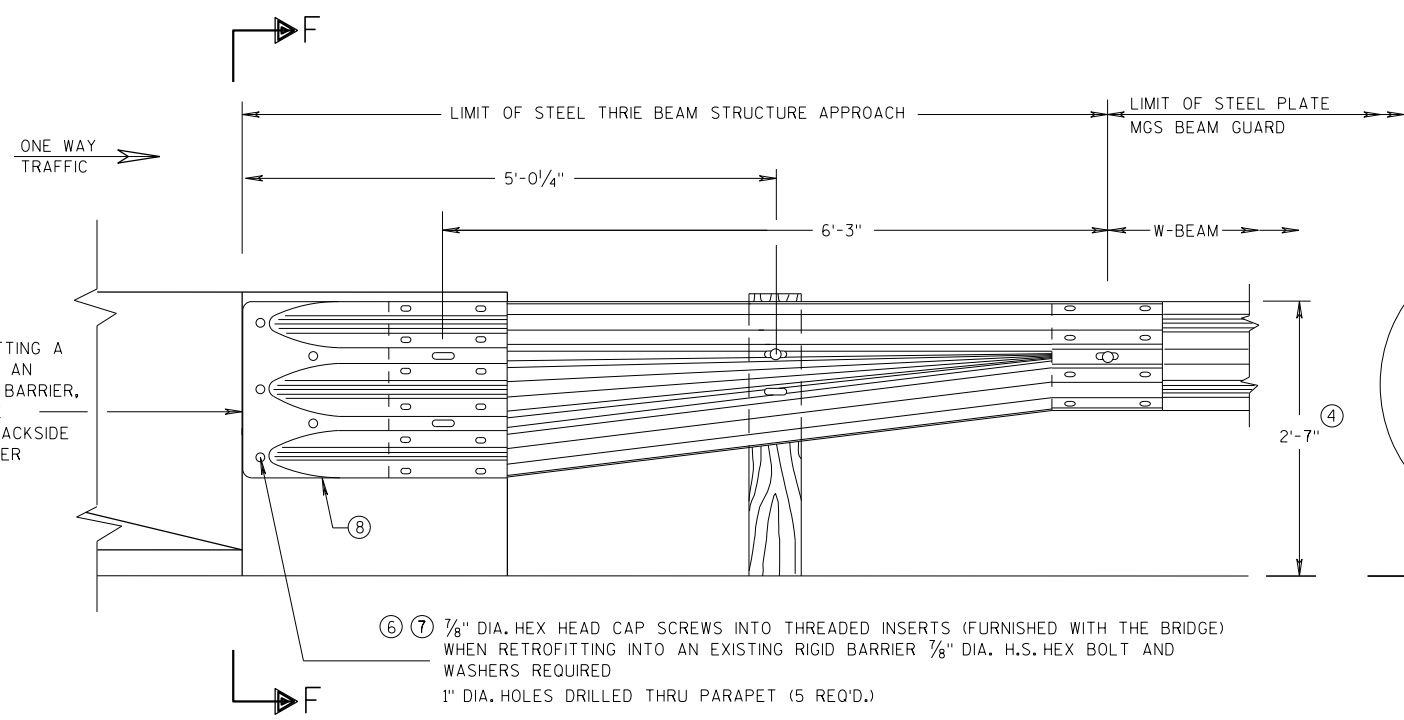
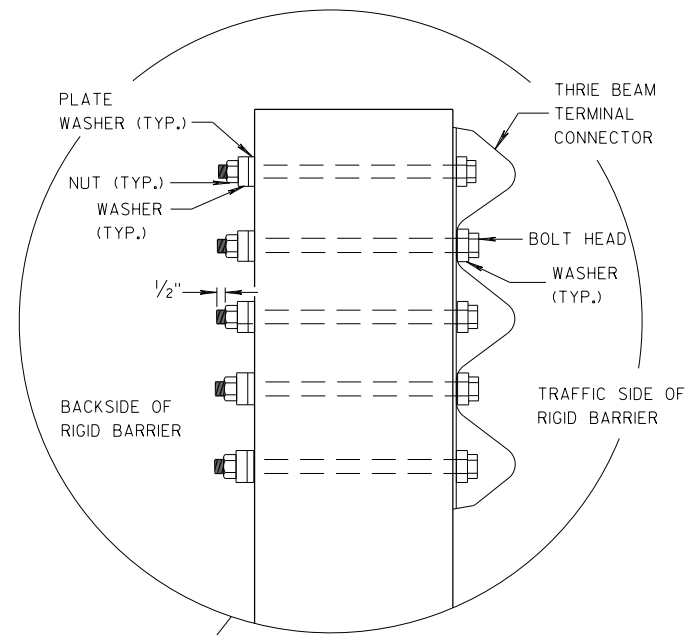
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

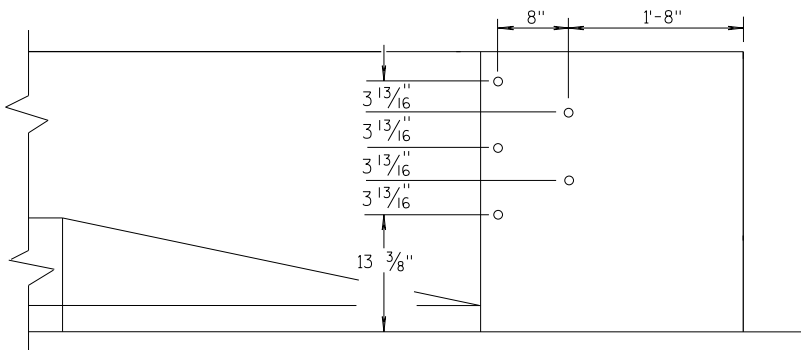


GENERAL NOTES

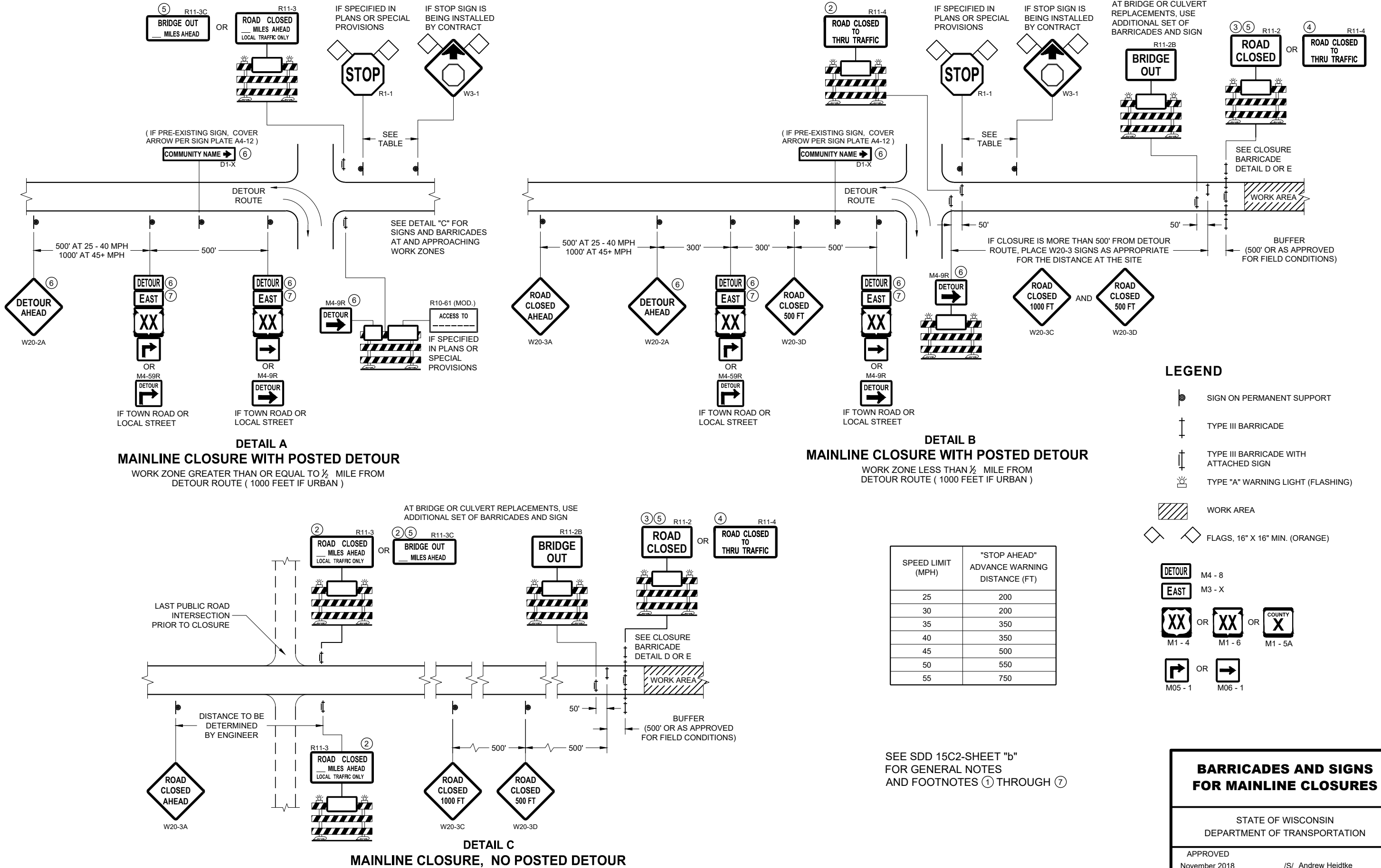
- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



| MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) | |
|---|---|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED 07/2018 DATE | /S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR |
| FHWA | |



LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

DETOUR M4 - 8
EAST M3 - X
XX OR **XX** OR **COUNTY X**
M1 - 4 M1 - 6 M1 - 5A
→ OR **→**
M05 - 1 M06 - 1

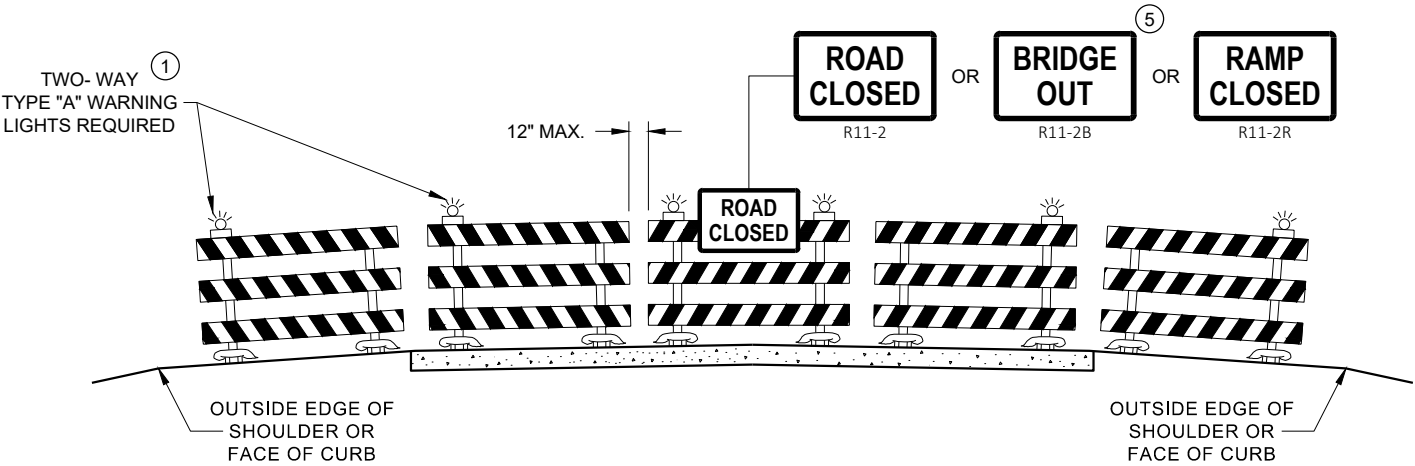
| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

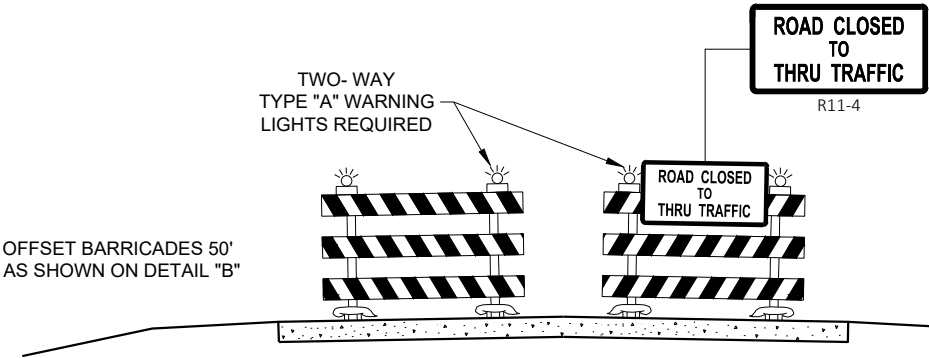
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

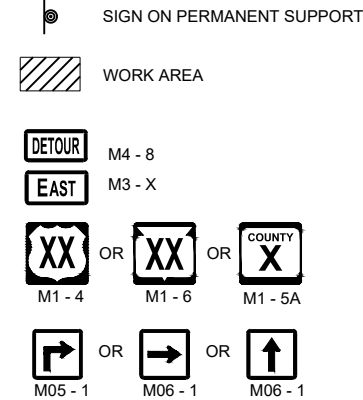
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



WORK AREA

DETOUR M4 - 8

EAST M3 - X



XX

COUNTY
X



M05 -

 M06 - 1

R  M06 -

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

M4-9 AND M4-59 SHALL BE 30" X 24"

M4-8a SHALL BE 24" X 18"

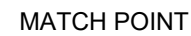
G20-51 SHALL BE 60" X 24"

W20-2A SHALL BE 48" X 48"

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

**** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M-49 SIGN AS SPECIFIED IN THE CONTRACT.**



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

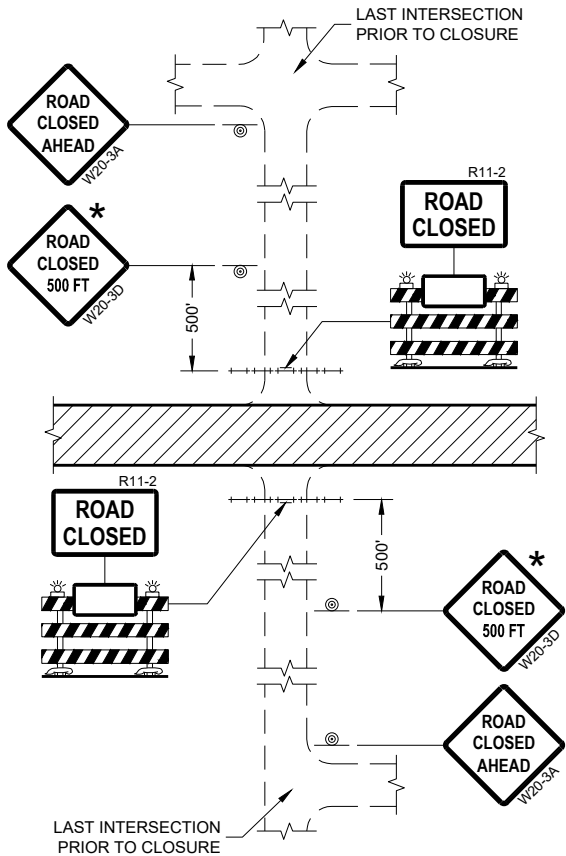
6

6

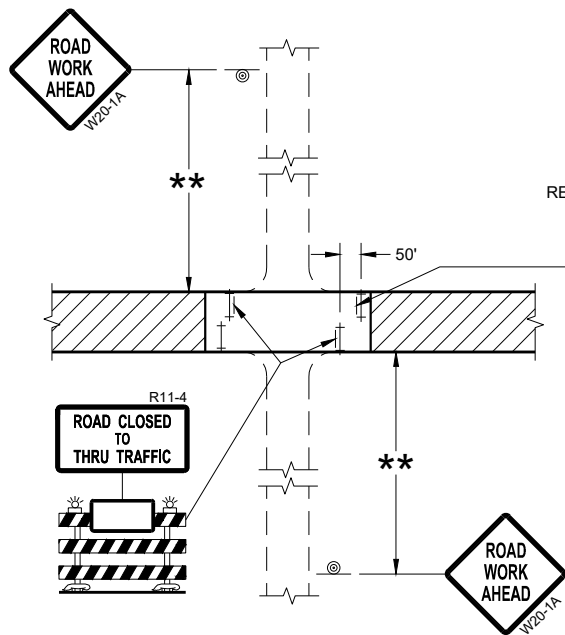
SDD 15C02 - 07c

SDD15C02 - 07c

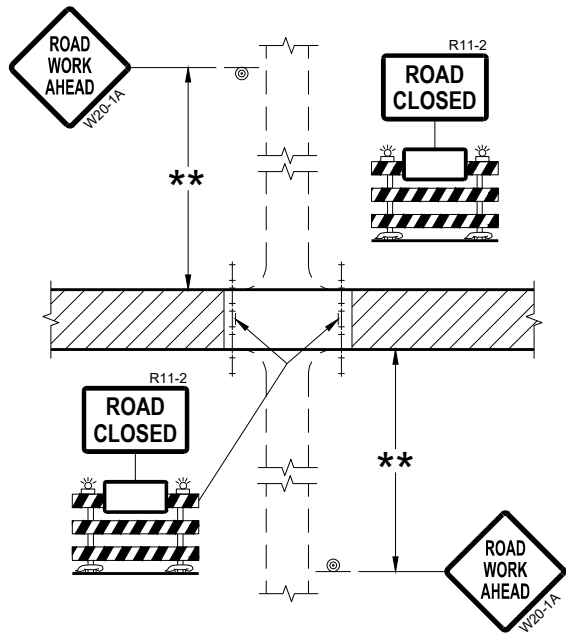
SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"



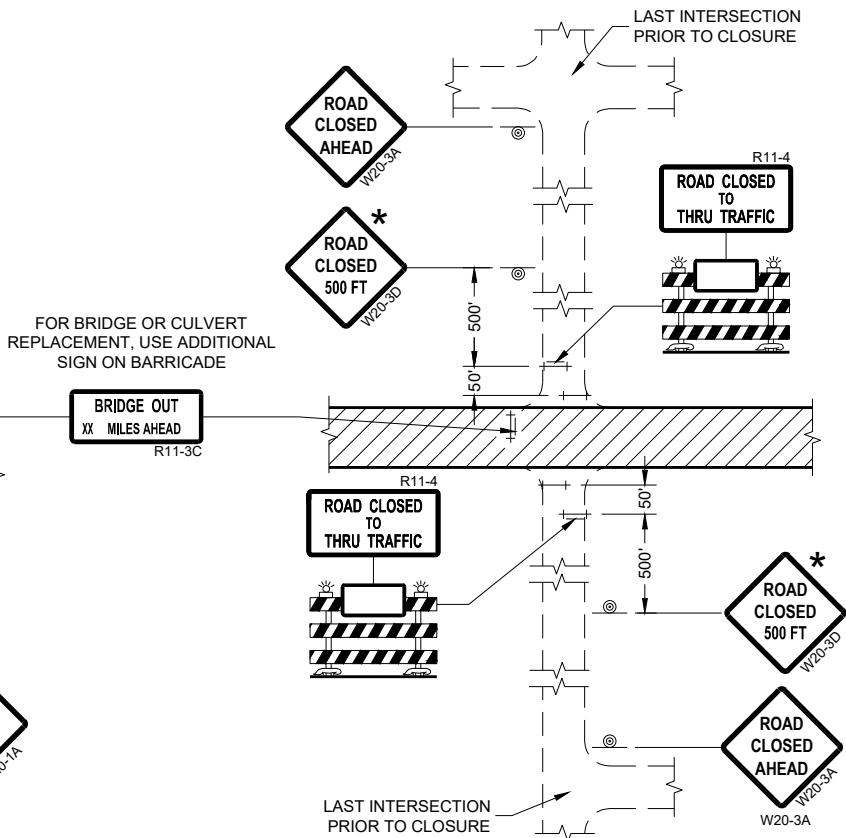
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

- * OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.
- ** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

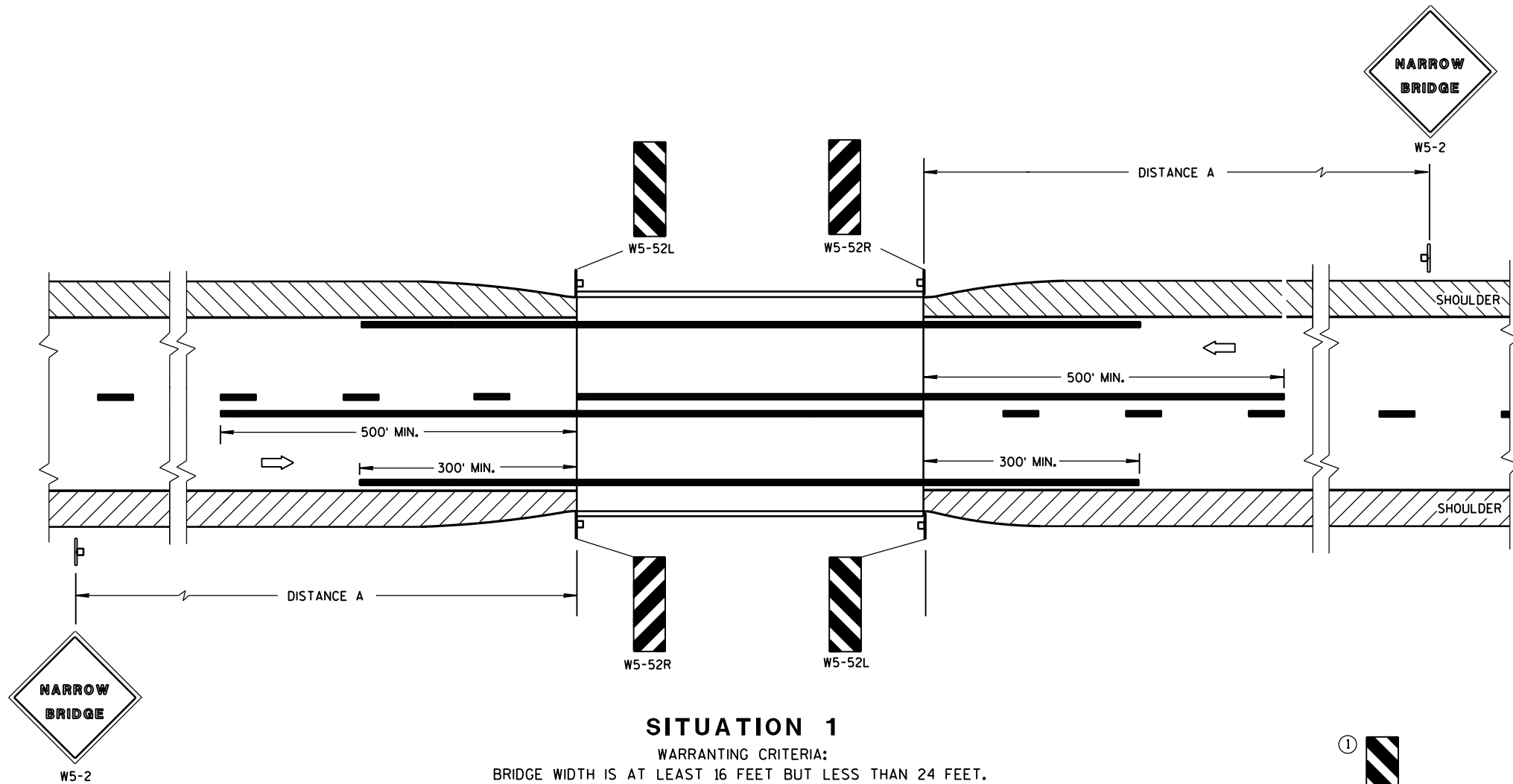
- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

**BARRICADES AND SIGNS
FOR
SIDEROAD CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

| POSTED OR 85th PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 750' |

GENERAL NOTES

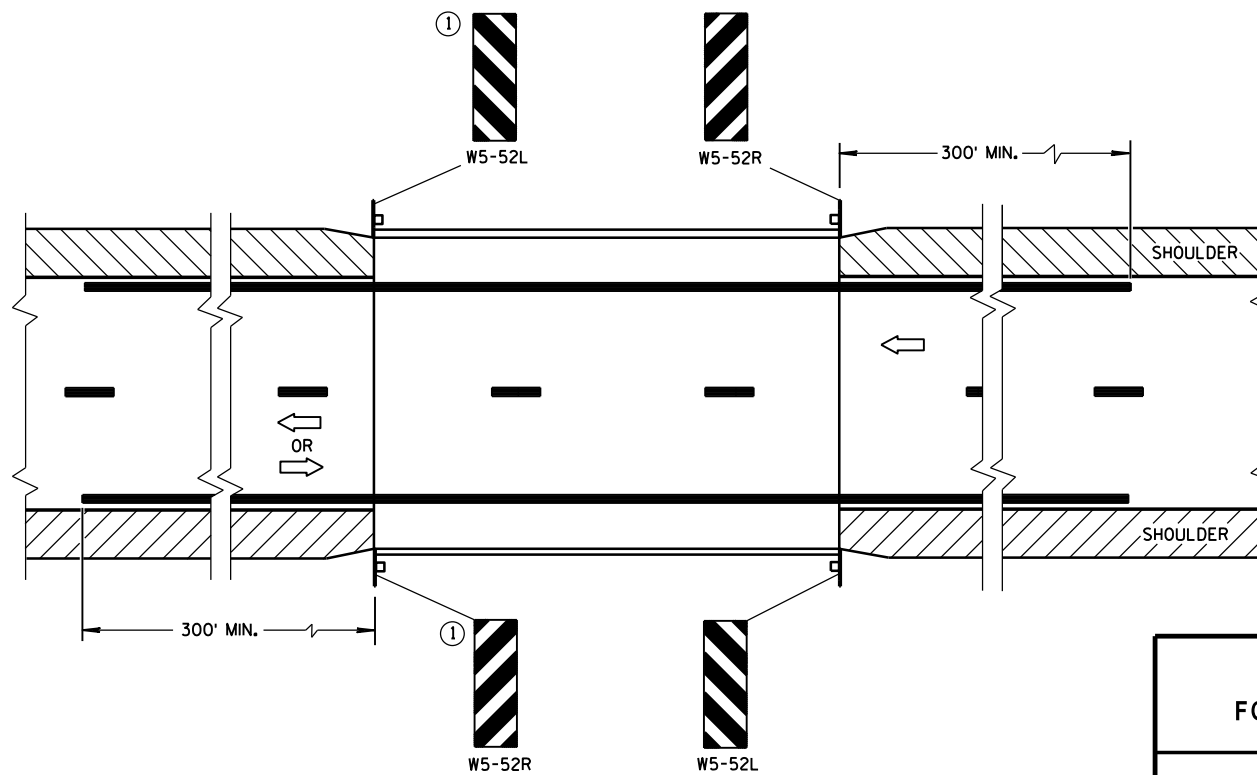
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

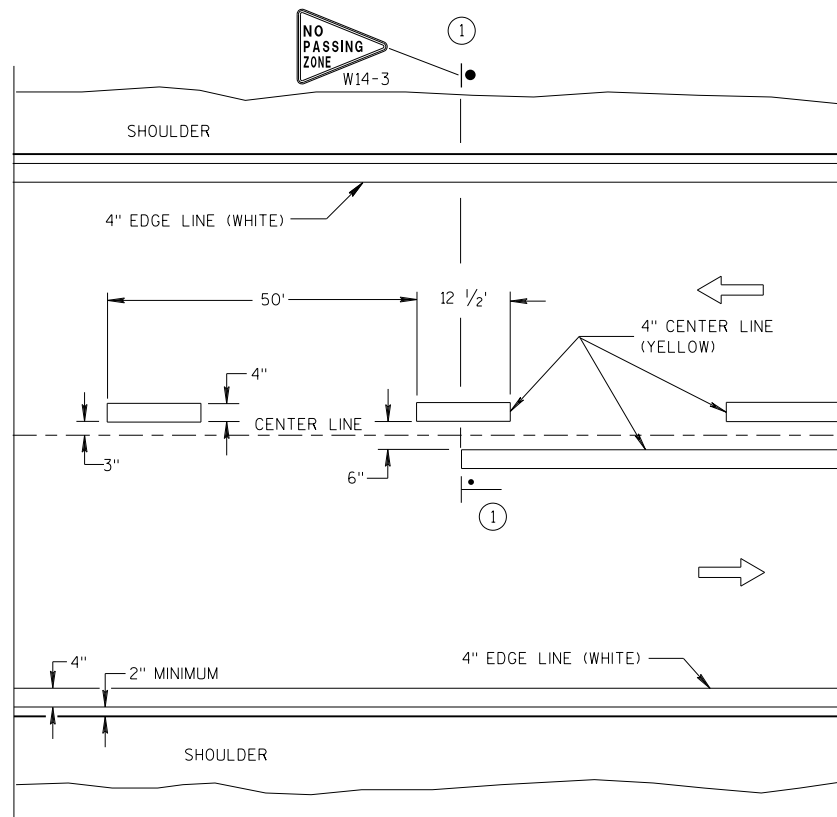
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

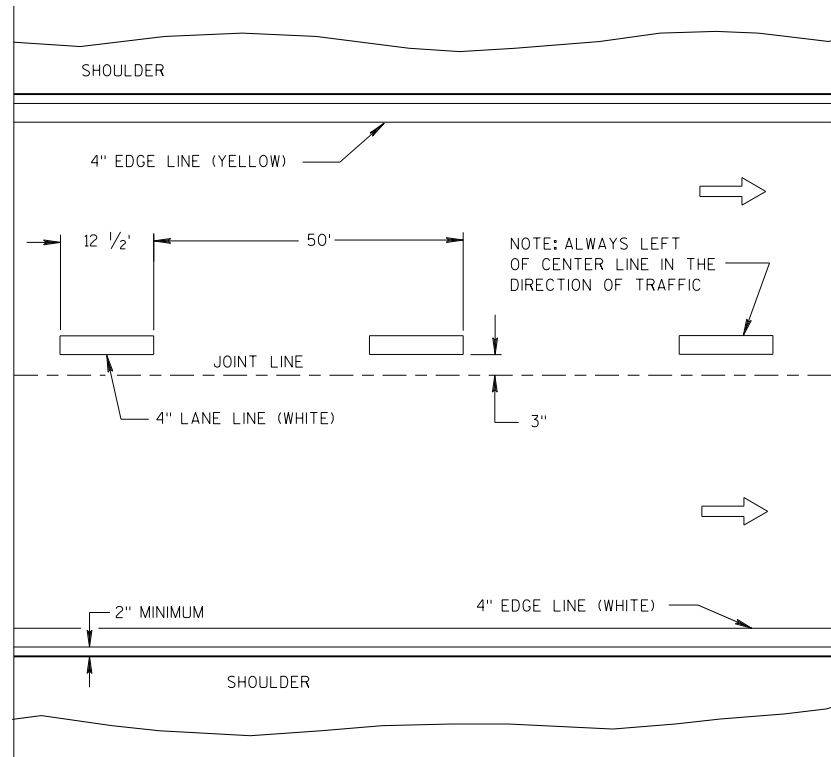
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

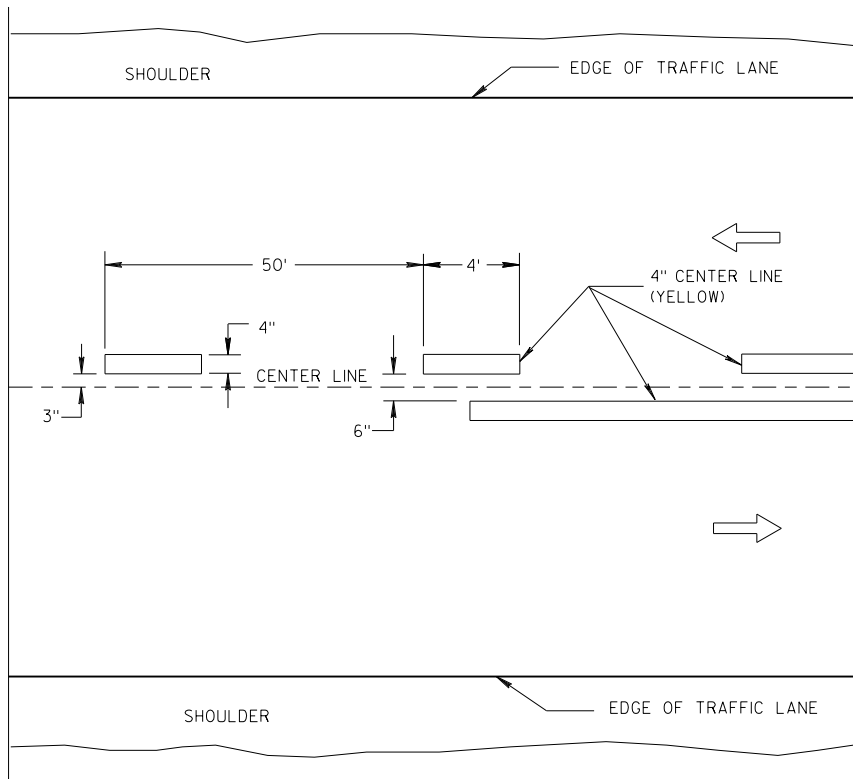


TWO WAY TRAFFIC

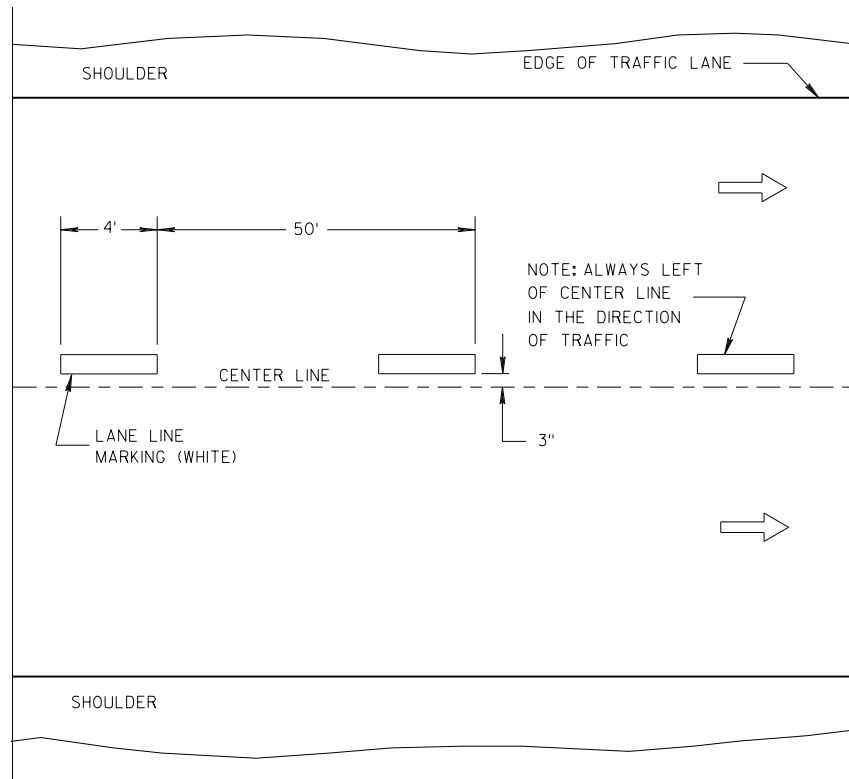


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

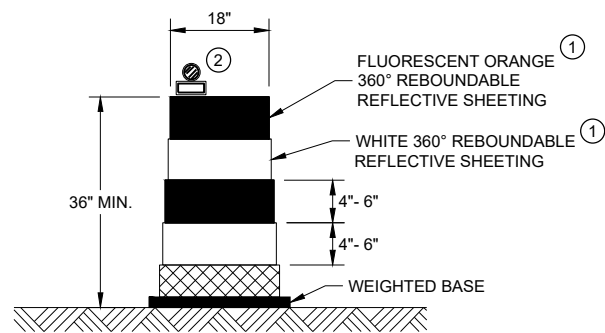
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

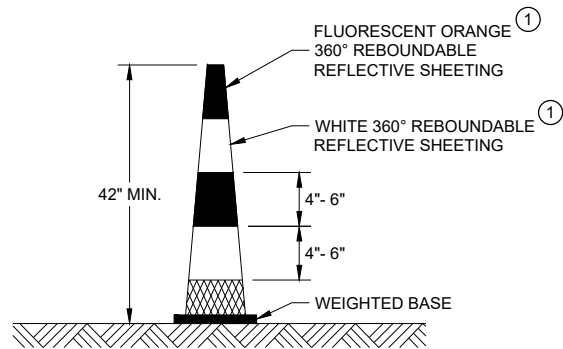
LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

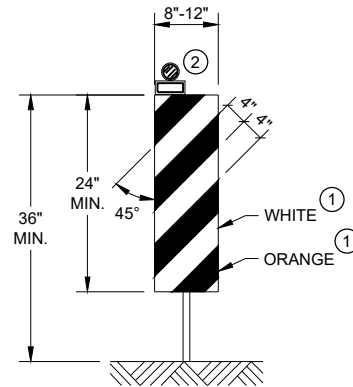


DRUM



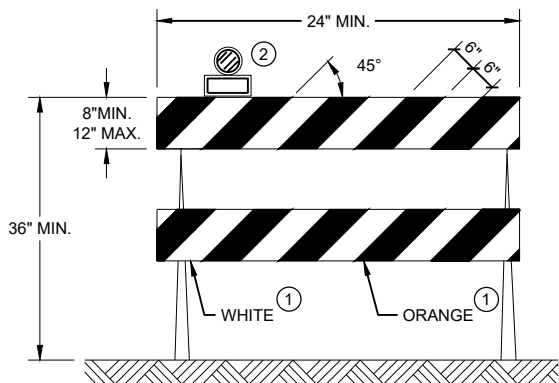
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS



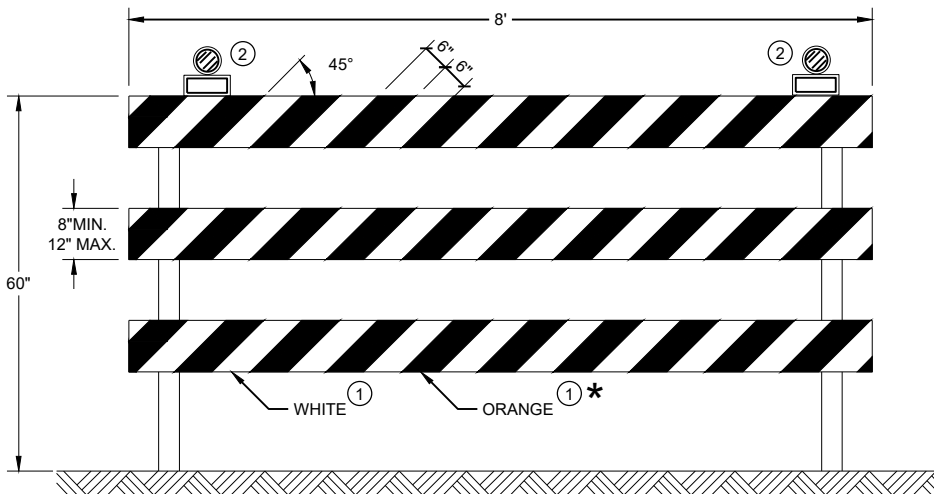
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.






CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

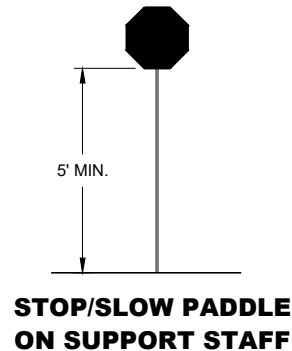
THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.
- FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
 - SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.
- TEMPORARY PORTABLE RUMBLE STRIPS**
- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

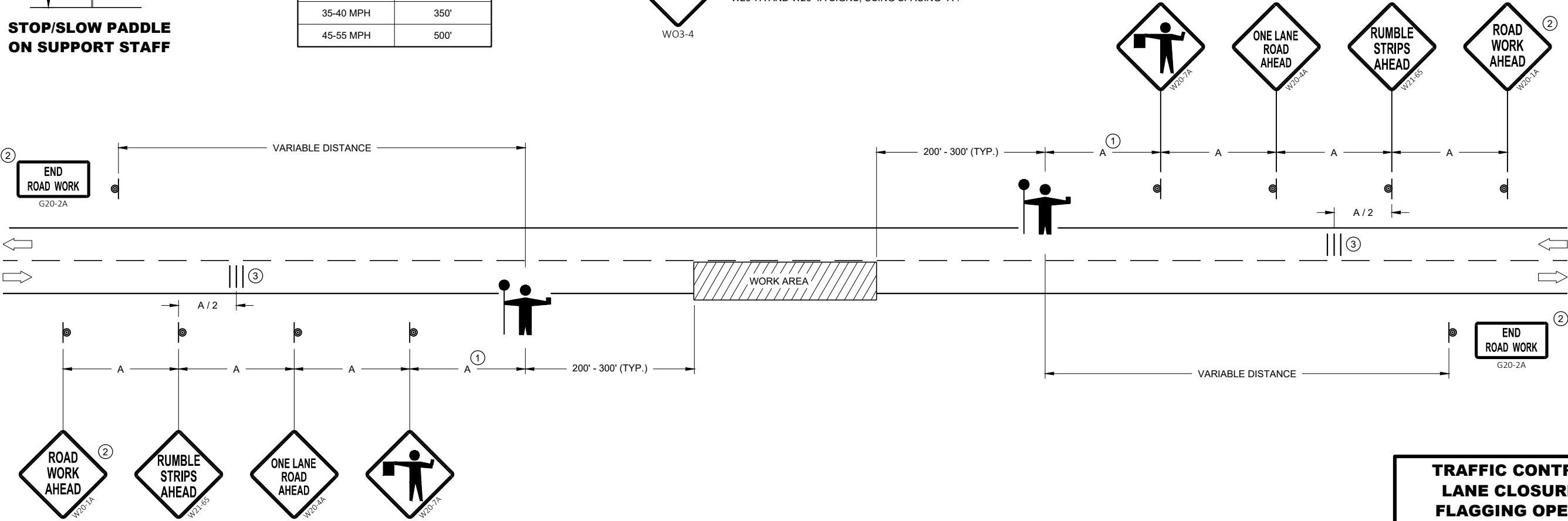


SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

| SPEED LIMIT | SPACING "A" |
|-------------|-------------|
| 25-30 MPH | 200' |
| 35-40 MPH | 350' |
| 45-55 MPH | 500' |



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2019
DATE

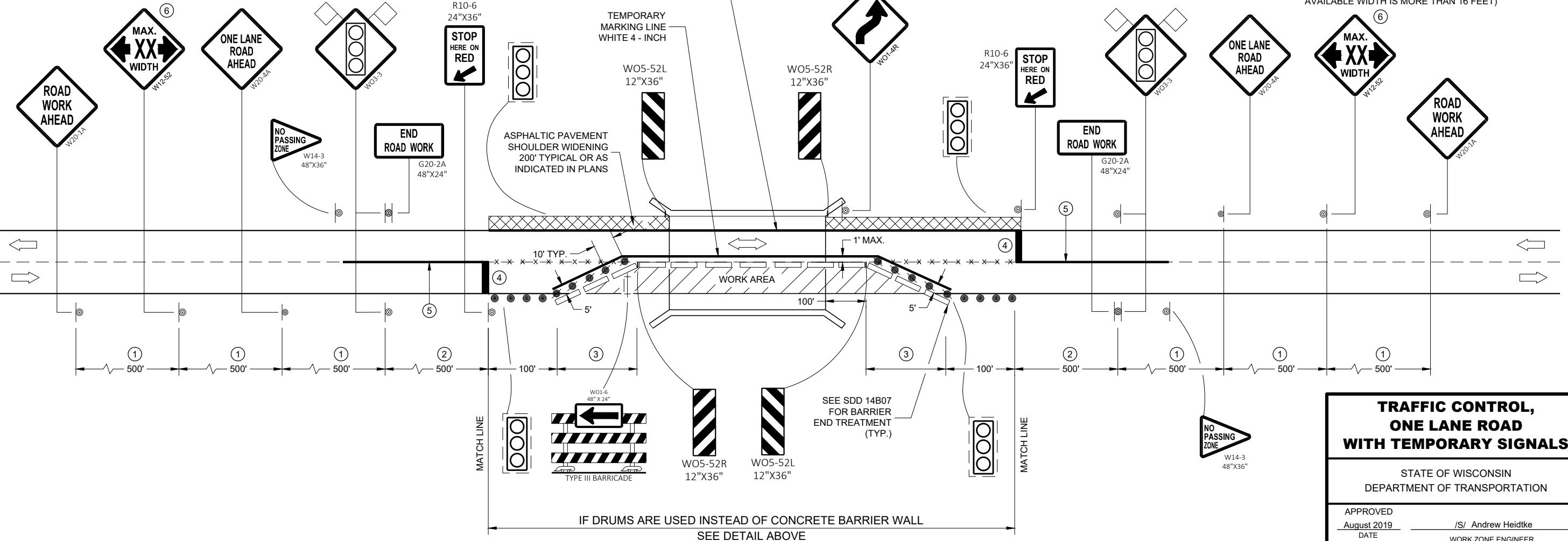
/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLAGS, 16" X 16" MIN. (ORANGE)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- ASPHALTIC PAVEMENT WIDENING
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL. SEE SDD 09G02 FOR EXACT PLACEMENT

WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET)



GENERAL NOTES

- THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE..
- THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.
- ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.
- "WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.
- PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.
- 500 FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35 - 40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25 - 30 MPH, USE 200 FOOT TYPICAL SPACING.
 - USE 300 FOOT SPACING IF THE PRE - CONSTRUCTION REGULATORY SPEED IS 35 MPH OR LESS.
 - DIMENSION DETERMINED BY CBTP TAPER FROM EDGE LINE TO TANGENT SECTION OF THE ROAD.
 - TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18 - INCH.
 - 700 FOOT TEMPORARY MARKING LINE, DOUBLE YELLOW 4 - INCH . WHEN THE DISTANCE FOR THE PRECEDING NO - PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.
 - SEE SDD 15C02 - SHEET "F" FOR ADVANCED WIDTH RESTRICTION SIGNING.



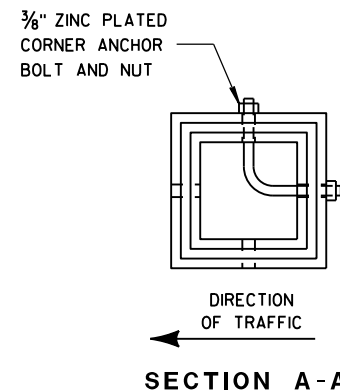
DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

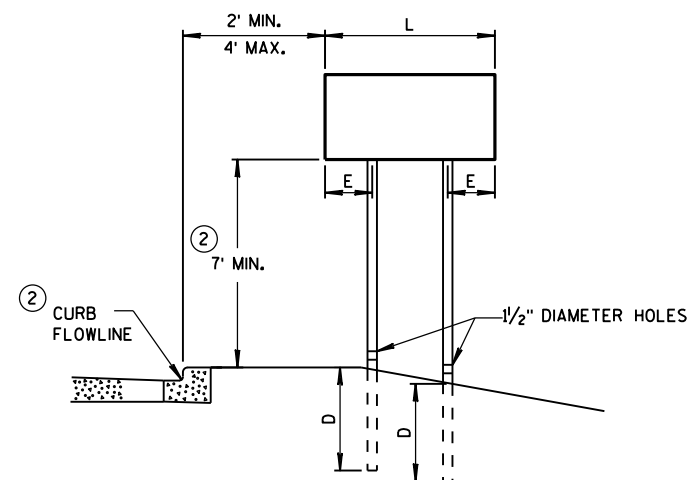
| AREA OF SIGN INSTALLATION (SQ. FT.) | NUMBER OF REQUIRED TUBULAR STEEL POSTS |
|--|--|
| 9 OR LESS | 1 |
| GREATER THAN 9 LESS THAN OR EQUAL TO 18 | 2 |
| GREATER THAN 18 LESS THAN OR EQUAL TO 27 | 3 |

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



SECTION A-A

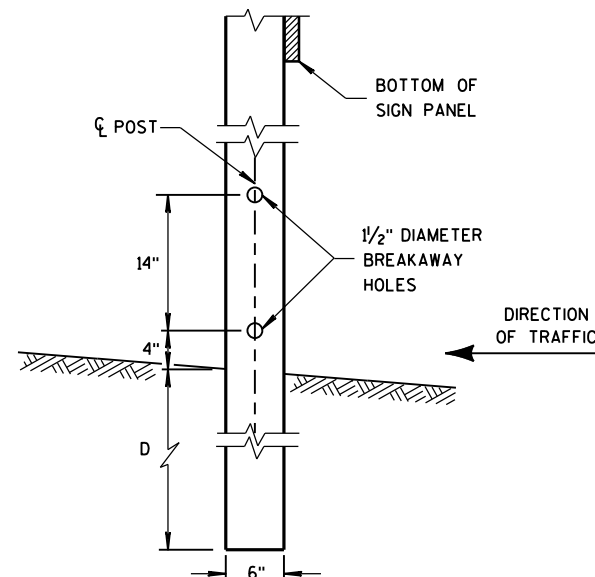


URBAN AREA

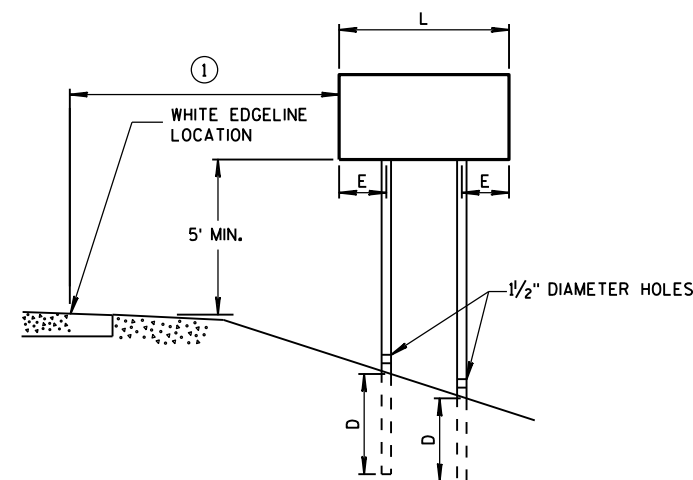
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

| AREA OF SIGN INSTALLATION (SQ. FT.) | D (MIN) |
|---|------------|
| 20 OR LESS | 4' |
| GREATER THAN 20 | 5' |



4"X6" WOOD POST
MODIFICATION



RURAL AREA

4" X 6" WOOD POST

| POST SPACING REQUIREMENTS | | NUMBER OF WOOD POSTS REQUIRED |
|---|-----|-------------------------------------|
| L | E | |
| 48" OR LESS AND LESS THAN 20 SQ. FT. | - | 1 |
| LESS THAN 60" | 12" | 2 |
| 60" TO 120" | L/5 | 2 |
| GREATER THAN 120" LESS THAN 168" | 12" | 3 |
| 168" AND GREATER | 12" | 4 |

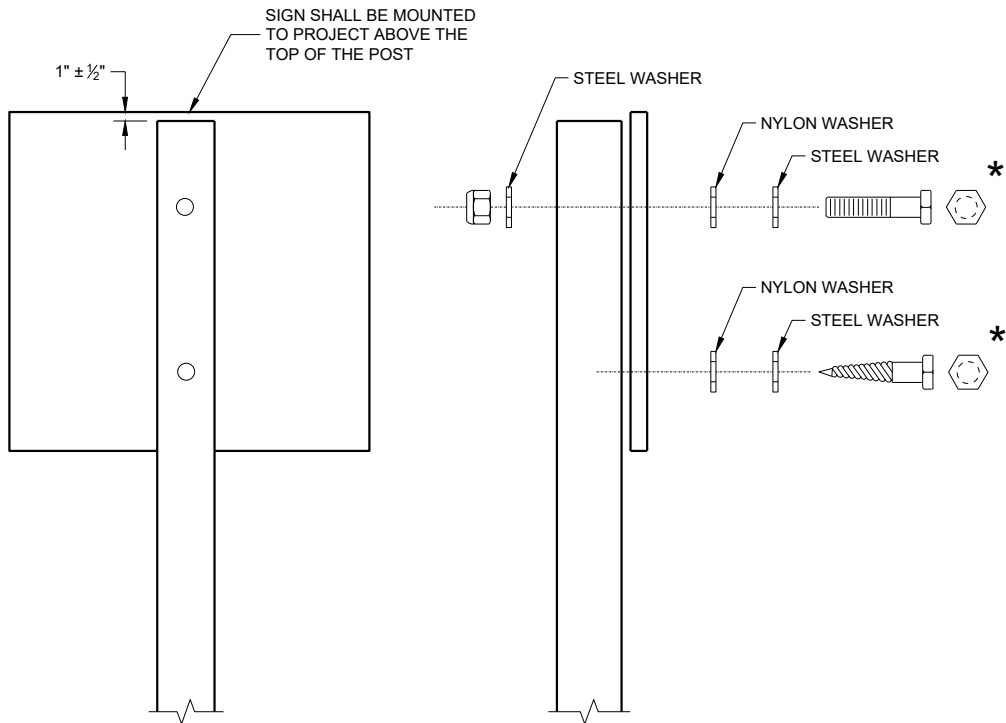
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS
SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH
SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED
COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")
LAG SCREWS - 3/8" x 3"
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION
PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM
SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH
THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER
THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS
TO POSTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA

CONCRETE MASONRY
OVERLAY DECKS _____ $f'_c = 4,000$ P.S.I.
BAR STEEL REINFORCEMENT
GRADE 60 _____ $f_y = 60,000$ P.S.I.


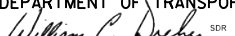
ADT = 510 (2022)
650 (2042)
RDS = 60 M.P.H.

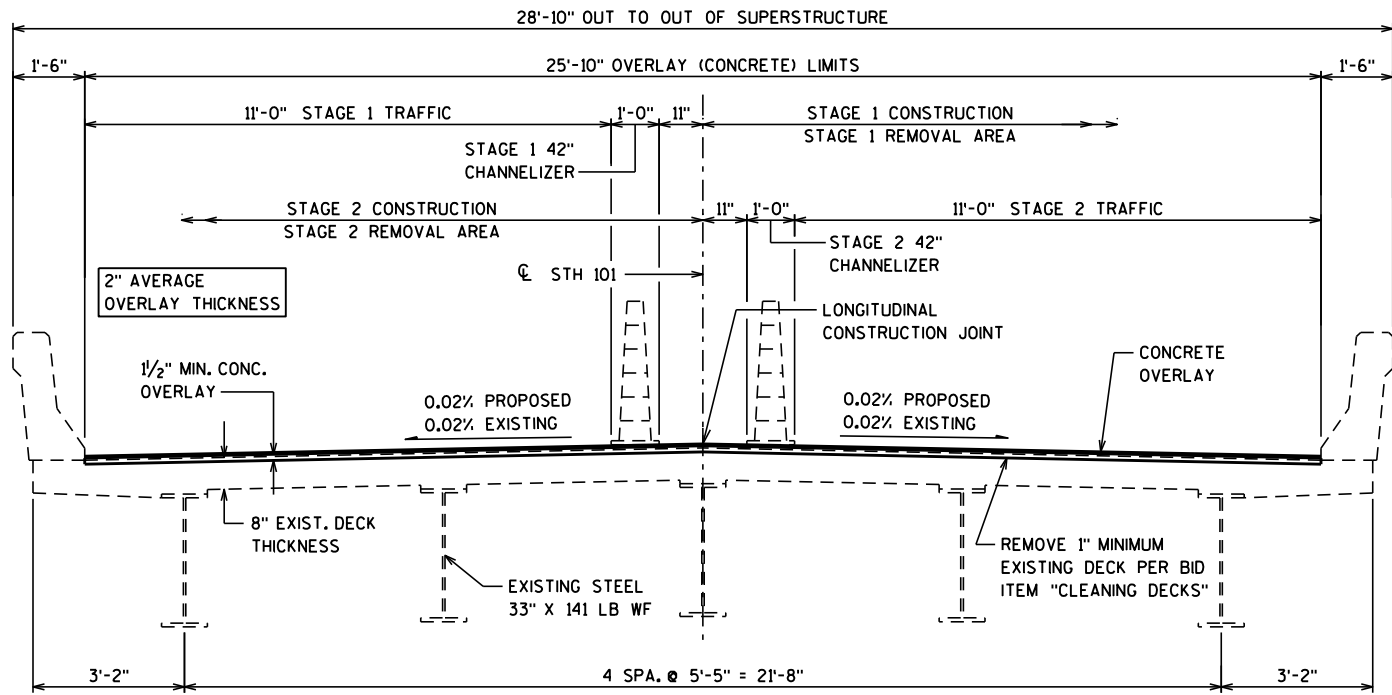
1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. JOINT REPAIR
4. EXPANSION DEVICE
5. PARAPET DETAILS
6. COVER PLATE DETAILS



KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

WILLIAM DREHER
(608) 266-8489

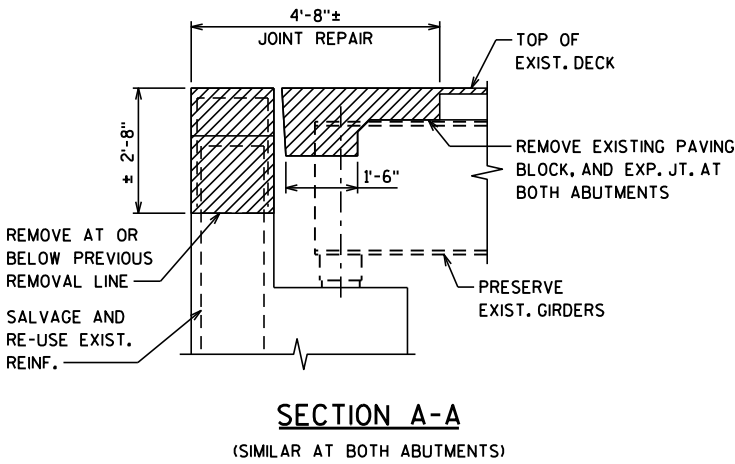
| | | | |
|---|---|--------------|--------------|
| | | | |
| NO. | DATE | REVISION | BY |
| ORIGINAL PLANS PREPARED BY | | | |
|  | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| ACCEPTED |  | | 03/17/20 |
| CHIEF STRUCTURES DESIGN ENGINEER | | DATE | |
| STRUCTURE B-19-1 | | | |
| STH 101 OVER POPPLE RIVER | | | |
| COUNTY | TOWN | | FENCE |
| FLORENCE | | | |
| DESIGN SPEC. | | | |
| REHABILITATION N/A | | | |
| DESIGNED BY | BRE | DESIGN CK'D. | KRO |
| DRAWN BY | BRE | PLANS CK'D. | KRO |
| GENERAL PLAN | | | SHEET 1 OF 6 |



CROSS SECTION THRU ROADWAY
LOOKING NORTH

GENERAL NOTES

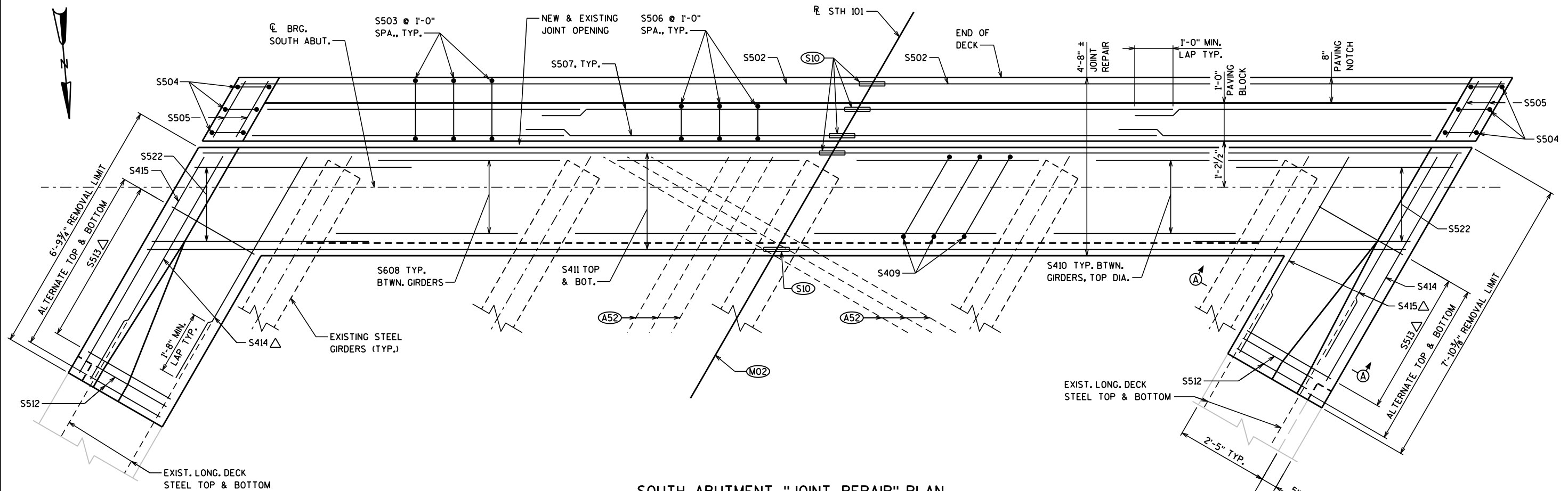
- DRAWINGS SHALL NOT BE SCALED
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
- THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- USE EXSTING BAR STEEL REINFORCEMENT WHERE SHOWN AND EXTEND 24 BAR DIAMETERS INTO NEW WORK.
- DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY. PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE ENTIRE FRONT FACES AND TOPS OF BOTH WING & DECK PARAPETS.
- A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".
- PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".
- ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY OR JOINT REPAIRS AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1/2" PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS IS 2" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.
- APPLY BRIDGE SEAT PROTECTION, AS PER SECTION 502.3.12 OF THE STANDARD SPECIFICATIONS, TO THE TOP SURFACE OF THE NORTH ABUTMENT BELOW EXPANSION DEVICE. POWER WASH AND ADEQUATELY DRY SURFACES BEFORE APPLICATION. WORK TO BE INCIDENTAL TO "JOINT REPAIR".
- THE CONTRACTOR SHALL SUPPLY A NEW NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWINGS. NAME PLATE TO SHOW ORIGINAL CONSTRUCTION YEAR.



TOTAL ESTIMATED QUANTITIES

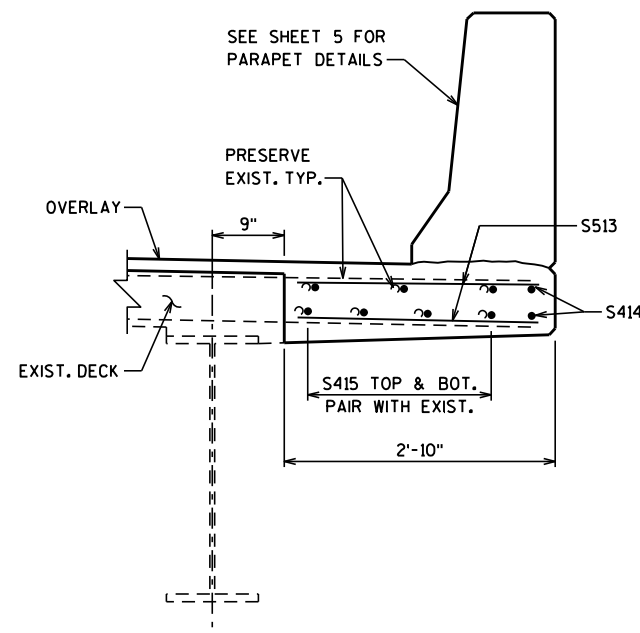
| ITEM NO. | BID ITEMS | UNIT | TOTALS |
|------------|--|------|--------|
| 502.3101 | EXPANSION DEVICE | LF | 64 |
| 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | 193 |
| 502.3210 | PIGMENTED SURFACE SEALER | SY | 52 |
| 502.4205 | ADHESIVE ANCHORS NO.5 BARS | EACH | 136 |
| 505.0600 | BAR STEEL REINFORCEMENT HS COATED STRUCTURES | LB | 3,950 |
| 505.0904 | BAR COUPLERS NO. 4 | EACH | 20 |
| 505.0905 | BAR COUPLERS NO. 5 | EACH | 16 |
| 509.0301 | PREPARATION DECKS TYPE 1 | SY | 10 |
| 509.0302 | PREPARATION DECKS TYPE 2 | SY | 5 |
| 509.0500 | CLEANING DECKS | SY | 193 |
| 509.1000 | JOINT REPAIR | SY | 35 |
| 509.2000 | FULL-DEPTH DECK REPAIR | SY | 1 |
| 509.2500 | CONCRETE MASONRY OVERLAY DECKS | CY | 33 |
| 509.9050.S | CLEANING PARAPETS | LF | 134 |
| 614.0150 | ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD | EA | 4 |

| | | | | |
|--|------|-------------|--------------|--------------------|
| | | | | |
| NO. | DATE | REVISION | | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | | |
| STRUCTURE B-19-1 | | | | |
| | | DRAWN BY | BRE | PLANS CK'D. KRO |
| CROSS SECTION & QUANTITIES | | | SHEET 2 OF 6 | |
| | | | | |



SOUTH ABUTMENT "JOINT REPAIR" PLAN

(NORTH ABUTMENT JOINT REPAIR SIMILAR)



SECTION A-A

NOTES:

SEE SHEET 5 FOR PARAPET DETAILS, BILL OF BARS, AND BENDING DIAGRAMS.

(A52) SALVAGE EXIST. LONGITUDINAL REINFORCEMENT AND EXTEND FULL LENGTH INTO NEW WORK.

(S10) BAR COUPLERS USED. BAR LENGTH COMPUTED TO ϕ OF LONGIT. JOINT & SHALL BE MODIFIED TO THE BAR COUPLER MANUFACTURERS RECOMMENDATIONS.

(M02) LONGIT. CONST. JOINT IN JOINT REPAIR. TRAFFIC TO BE MAINTAINED DURING CONSTRUCTION.

 \triangle LAP WITH EXISTING DECK BARS

| NO. | DATE | REVISION | BY |
|--|------|--------------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-19-1 | | | |
| DRAWN BY | | BRE | PLANS CK'D. KRO |
| JOINT REPAIR | | SHEET 3 OF 6 | |

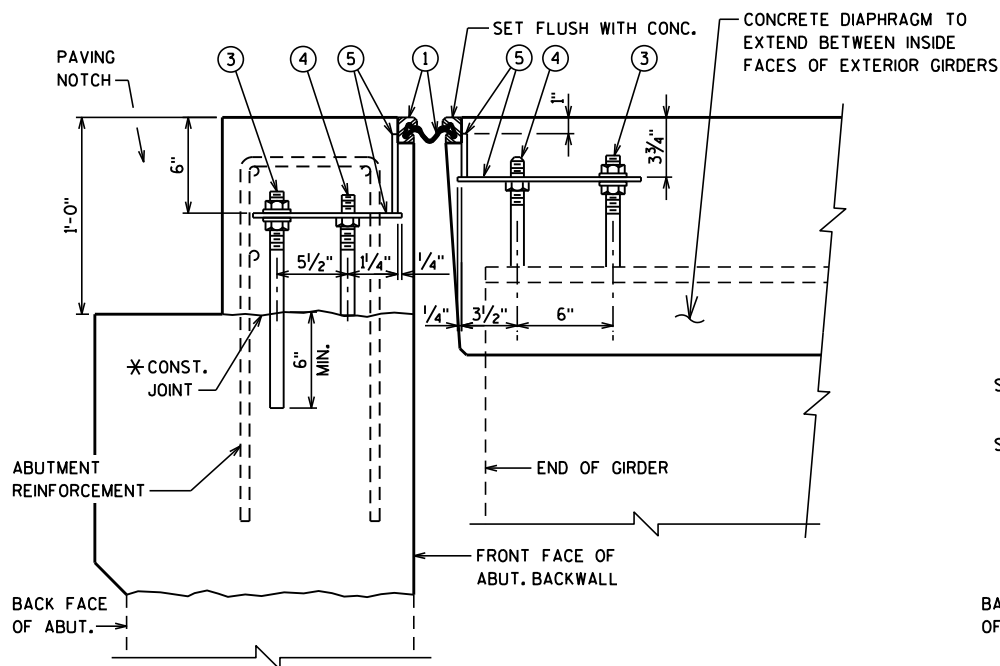
LEGEND

- ① NEOPRENE STRIP SEAL (4-INCH) AND STEEL EXTRUSIONS.
- ② STUDS $\frac{5}{8}$ " DIA. X $6\frac{3}{8}$ " LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
- ②A $\frac{1}{2}$ " THICK ANCHOR PLATE WITH $\frac{5}{8}$ " DIA. ROD (OR ALTERNATE STRIP SEAL ANCHOR). WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO. 1 AT 1'-6" CENTERS BETWEEN GIRDERS.
- ③ $\frac{3}{4}$ " DIA. THREADED ROD WITH 2 NUTS AND PLATE WASHERS. WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- ④ $\frac{3}{4}$ " DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
- ⑤ FABRICATE SUPPORT FROM 3" X $\frac{1}{2}$ " BAR AS SHOWN OR EQUIVALENT, ONE PER GIRDER PER SIDE. SHOP OR FIELD WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE $\frac{1}{2}$ " DIA. HOLE FOR NO. 3 AND 1" DIA. HOLE FOR NO. 4.
- ⑥ GALVANIZED PLATE $\frac{3}{8}$ " X $7\frac{3}{8}$ " X 2'-2" LONG WITH HOLES FOR NO. 7. BEND AS SHOWN.
- ⑦ $\frac{3}{4}$ " DIA. X $\frac{1}{2}$ " STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH ANTI-SEIZE LUBRICANT. PLACE IN COUNTERSUNK HOLE. RECESS $\frac{1}{16}$ " BELOW PLATE SURFACE.
- ⑧ $\frac{3}{4}$ " DIA. X 4" GALVANIZED HEX HEAD BOLT. BEND 45°.
- ⑨ $\frac{3}{4}$ " DIA. X $2\frac{1}{4}$ " GALVANIZED THREADED COUPLING.
- ⑩ 1" X 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.

SEE SHEET 5 FOR PARAPET DETAILS, BILL OF BARS AND BENDING DIAGRAMS.

SEE SHEET 6 FOR COVER PLATE DETAILS.

▲ ADHESIVE ANCHORS NO. 5 BAR. EMBED 1'-6" IN CONCRETE. SPACE AT 1'-0". TURN 10° LEG AS NECESSARY TO FIT.

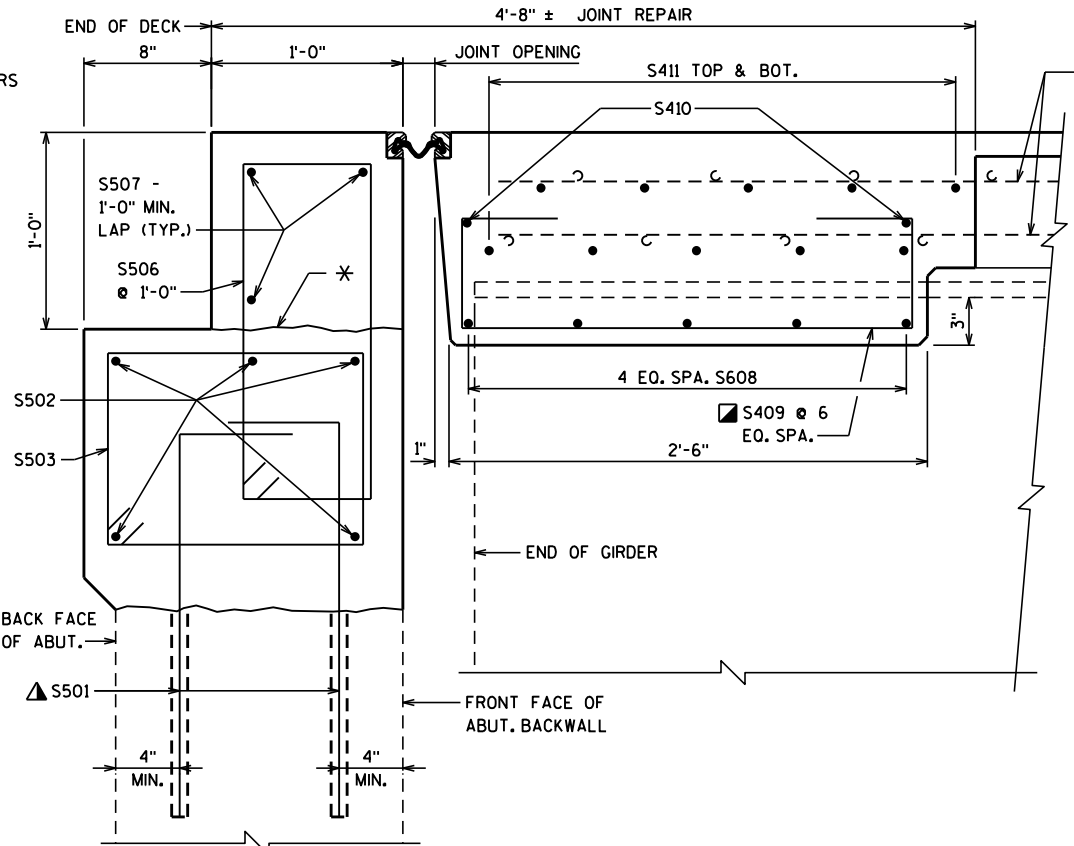


SECTION THRU JOINT AT ABUTMENT

NORMAL TO ϕ SUBSTRUCTURE

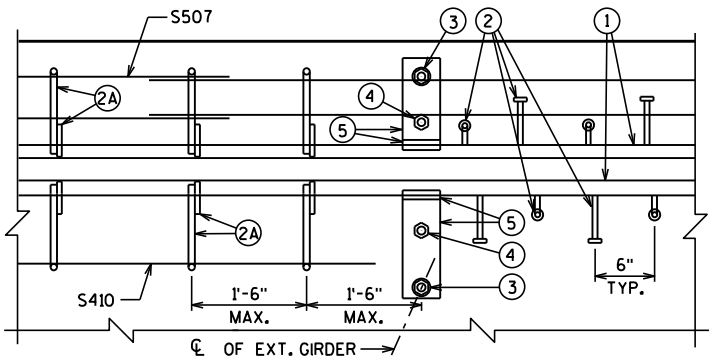
■ BARS PLACED PARALLEL TO GIRDERS. SPACING PERPENDICULAR TO ϕ GIRDERS.

* POUR CONCRETE ABOVE THIS JOINT AFTER SUPERSTRUCTURE IS IN PLACE. STRIKE OFF AND LEAVE ROUGH.

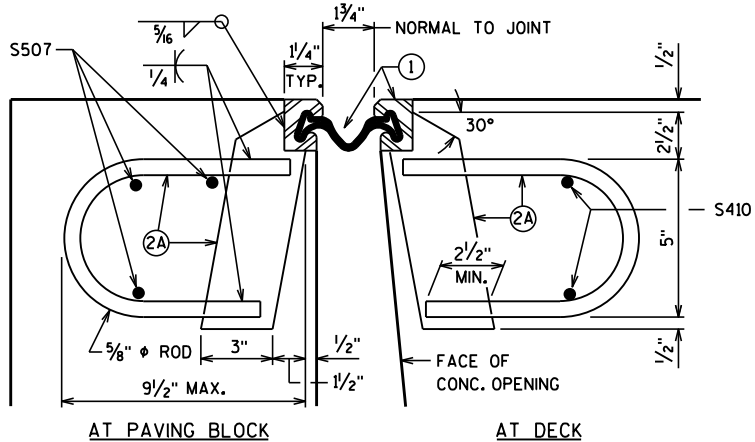


SECTION THRU JOINT AT ABUTMENT

NORMAL TO ϕ SUBSTRUCTURE

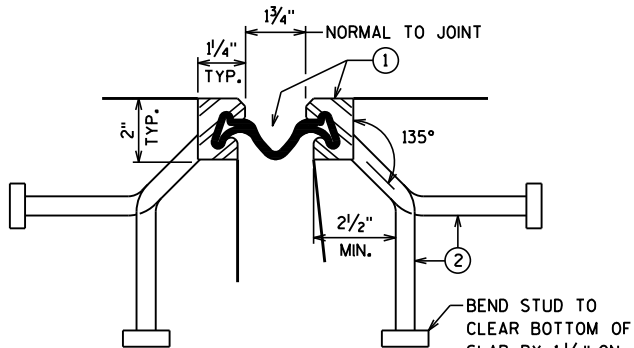


PART PLAN



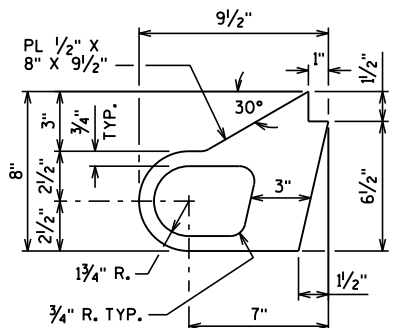
SECTION THRU JOINT

ROADWAY TRAFFIC AREA BETWEEN EXTERIOR GIRDERS.



SECTION THRU JOINT

EXTERIOR GIRDER TO EDGE OF DECK AND AT PARAPETS, MEDIANS AND SIDEWALKS



ALTERNATE STRIP SEAL ANCHOR

| NO. | DATE | REVISION | BY |
|--|------|--------------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-19-1 | | | |
| DRAWN BY | | BRE | PLANS CK'D. KRO |
| EXPANSION DEVICE | | SHEET 4 OF 6 | |

| | BAR MARK | COAT | SOUTH ABUT. | NORTH ABUT. | LENGTH | BENT | LOCATION |
|---|-------------|------|----------------|----------------|--------|------|-----------------------|
| ☆ | S501 | X | 68 | 68 | 3'-6" | X | ABUT. BACKWALL ANCHOR |
| | S502 | X | 10 | 10 | 16'-5" | | ABUT. BACKWALL HORIZ. |
| | S503 | X | 34 | 34 | 5'-4" | X | ABUT. BACKWALL VERT. |
| | S504 | X | 6 | 6 | 6'-5" | X | CURB VERT. |
| | S505 | X | 4 | 4 | 1'-6" | | ABUT. BACKWALL HORIZ. |
| ☆ | S506 | X | 34 | 34 | 5'-6" | X | PAVING BLOCK |
| | S507 | X | 12 | 12 | 8'-3" | | PAVING BLOCK |
| | S608 | X | 20 | 20 | 4'-9" | | DECK - DIAPHRAGM |
| | S409 | X | 28 | 28 | 4'-3" | X | DECK - DIAPHRAGM |
| | S410 | X | 16 | 16 | 4'-9" | | DECK - DIAPHRAGM |
| ☆ | S411 | X | 20 | 20 | 16'-5" | | DECK - TRANSVERSE |
| | S512 | X | 4 | 4 | 2'-1" | | DECK - TRANSVERSE |
| | S513 | X | 28 | 28 | 2'-6" | | DECK - TRANSVERSE |
| | S414 | X | 9 | 9 | 6'-10" | | DECK - LONGITUDINAL |
| | S415 | X | 9 | 9 | 6'-0" | | DECK - LONGITUDINAL |
| | S416 | X | 34 | 34 | 4'-2" | X | PARAPET - VERT. |
| | S417 | X | 8 | 8 | 2'-11" | X | PARAPET - VERT. |
| | S418 | X | 2 | 2 | 4'-3" | X | PARAPET - VERT. |
| | S419 | X | 34 | 34 | 4'-9" | X | PARAPET - VERT. |
| | S520 | X | 12 | 12 | 6'-6" | | PARAPET - HORIZ. |
| | S421 | X | 2 | 2 | 4'-10" | X | PARAPET - VERT. |
| | S522 | X | 10 | 10 | 5'-9" | | DECK OVERHANG |

SEE SHEET 3 FOR WING LENGTHS

2'-10" 4'-0"

1'-8" 8"

END OF PARAPET ON DECK

EXPANSION JOINT OPENING

CURB ON BACKWALL

NAME PLATE, FOR LOCATION SEE "GENERAL PLAN" SHT.

9"

1'-9"

INSIDE ELEVATION

11"

S419

CL OF ANCHOR ASSEMBLY

S520

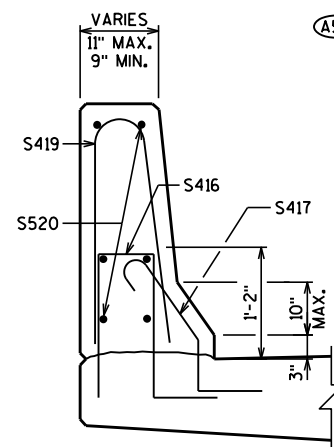
1'-9"

3/4" 'V' GROOVE

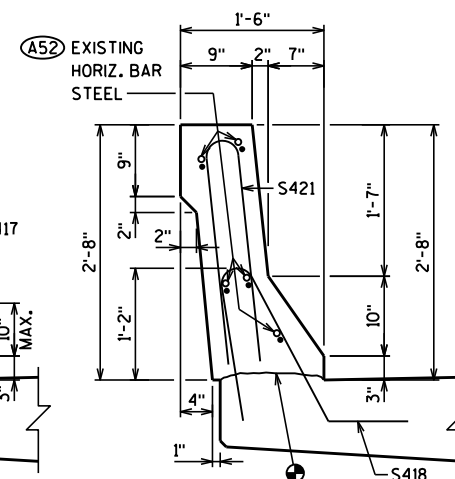
S416

SECTION A

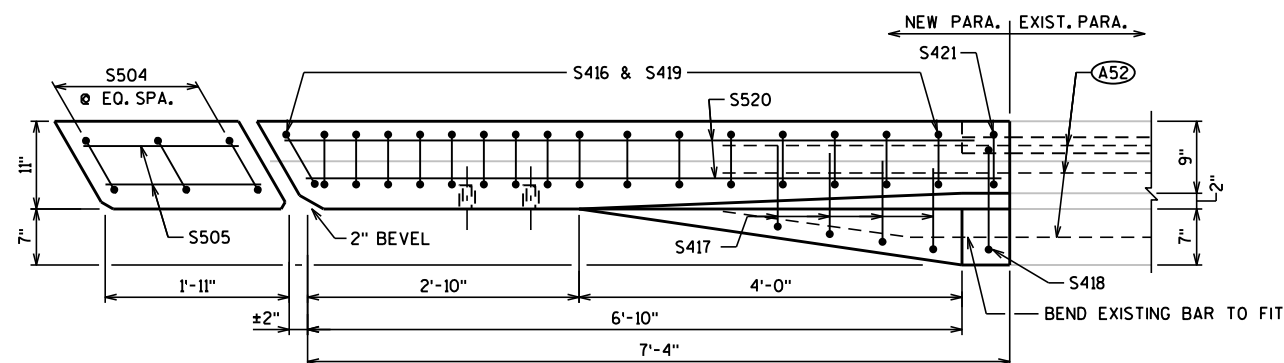
SECTION B



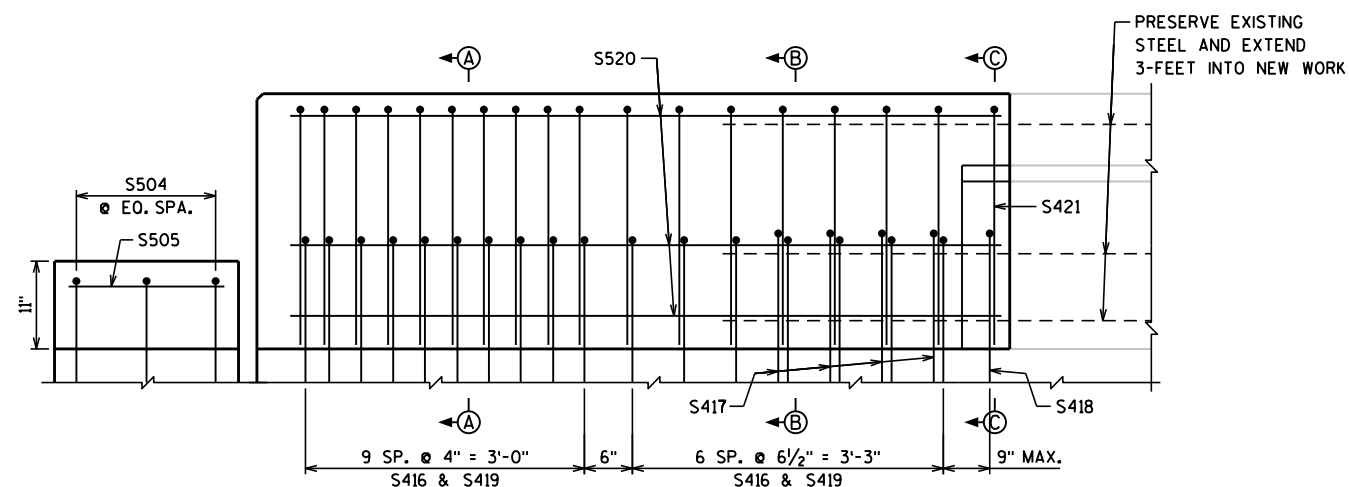
SECTION C



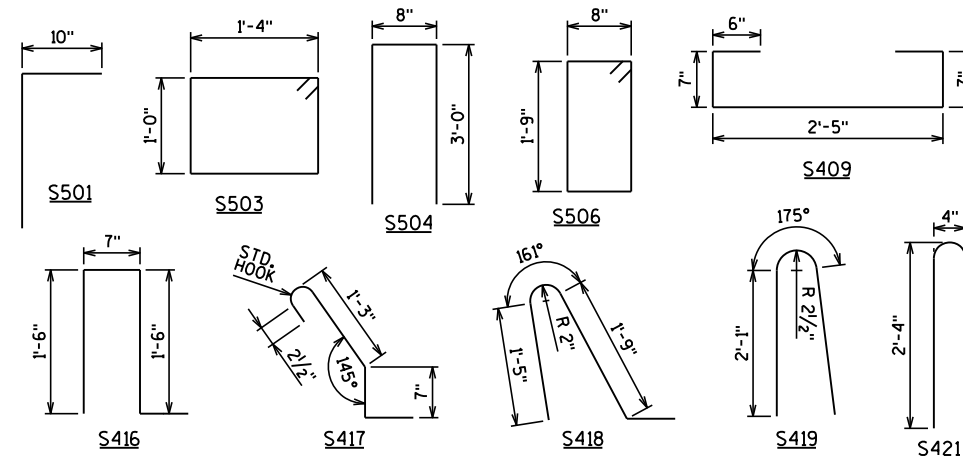
PLAN



OUTSIDE ELEVATION



BAR BENDING DIAGRAMS



LEGEND

SEE SHEET 4 FOR SECTION THROUGH JOINT
AT ABUTMENT.

(A52) SALVAGE EXIST. LONGITUDINAL REINFORCEMENT
AND EXTEND INTO NEW WORK. MINIMUM 2'-7"
LAP WITH S520

⊕ CONST. JOINT - STRIKE OFF AS SHOWN.

DETAIL OF ANCHOR ASSEMBLY

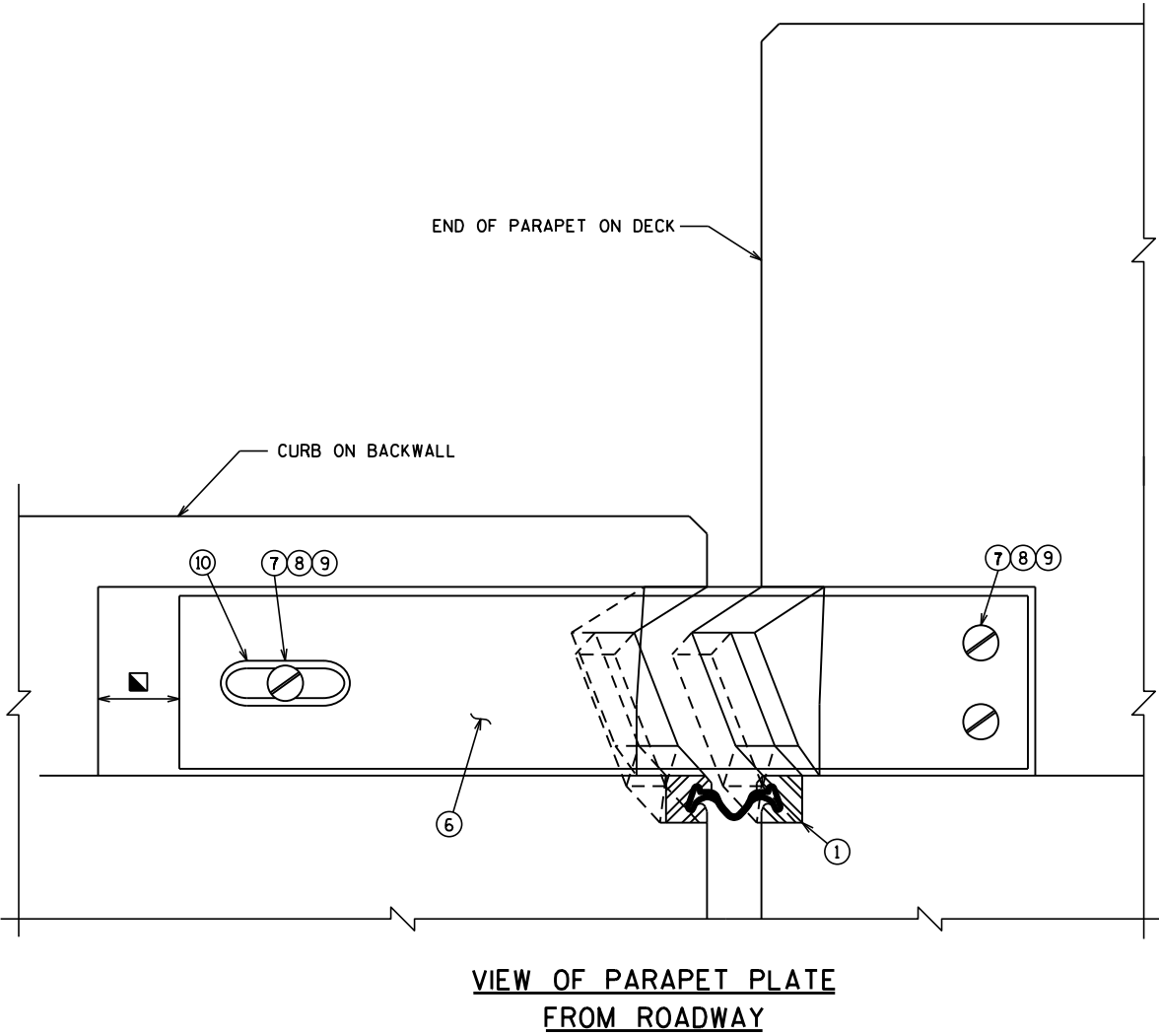
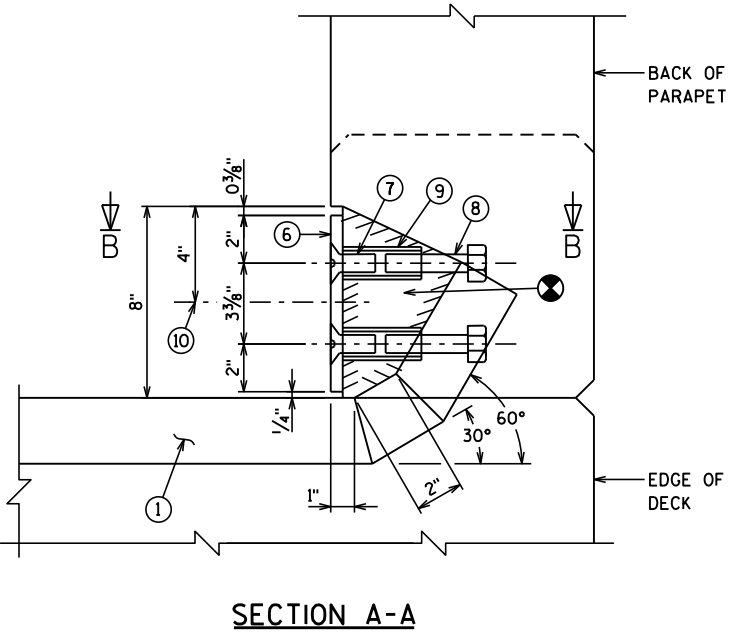
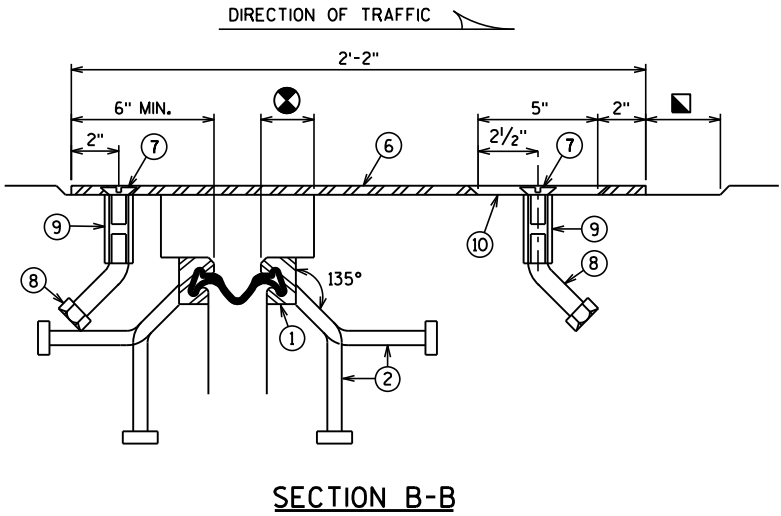
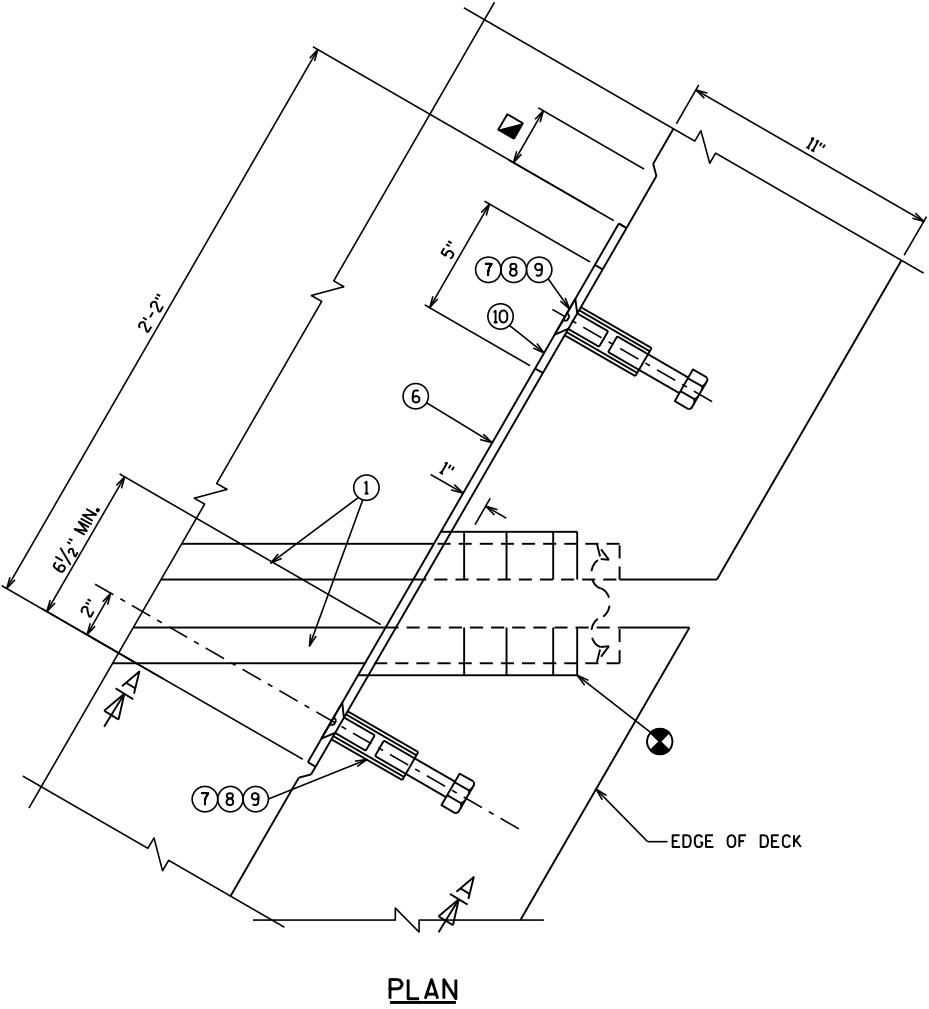
NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED
IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

| | | | |
|--|------|--------------|----------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-19-1 | | | |
| DRAWN BY | | BRE | PLANS CKD. KRO |
| PARAPET DETAILS | | SHEET 5 OF 6 | |
| | | | |

SEE SHEET 4 FOR LEGEND AND NOTES.

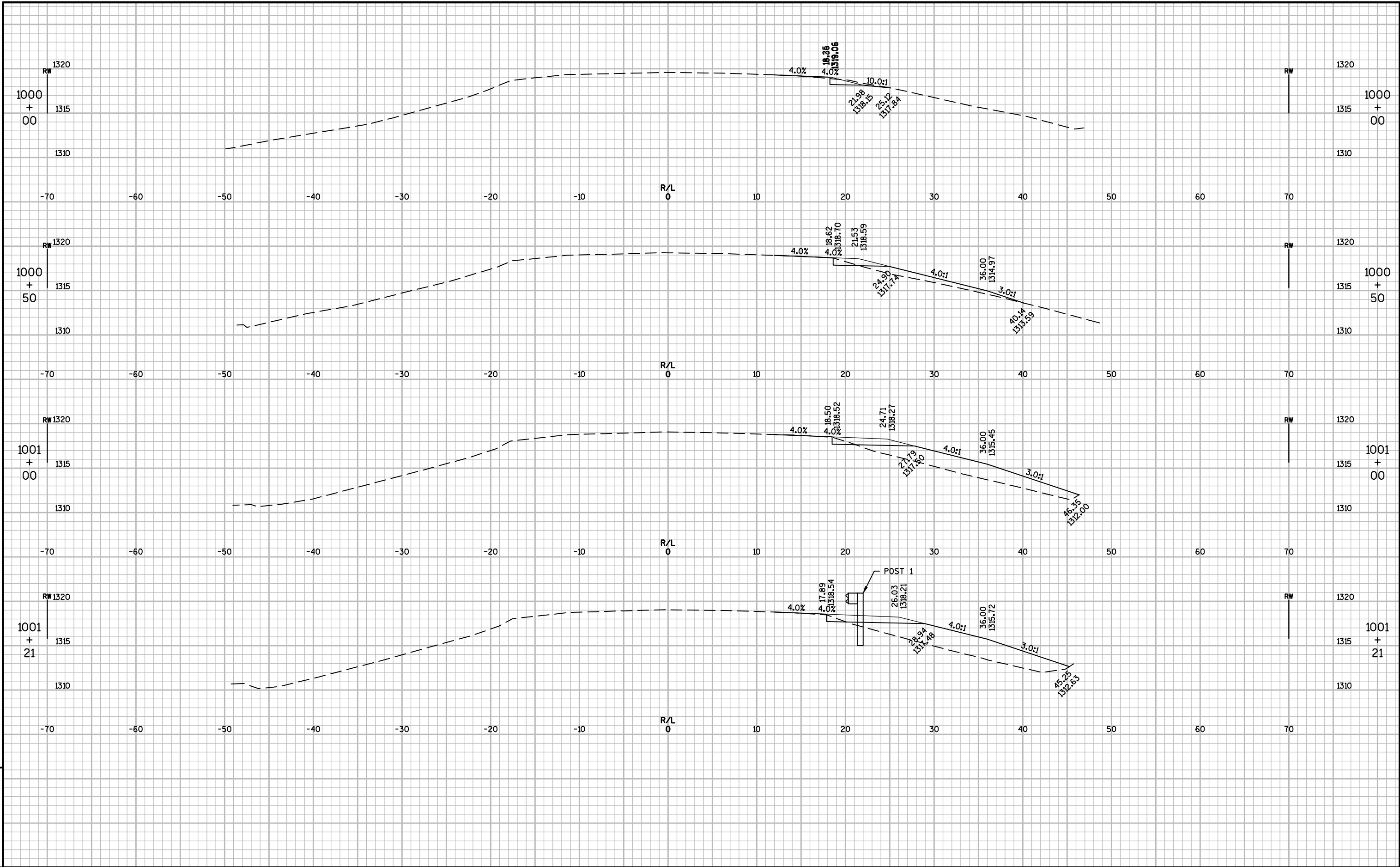
- ⊗ BLOCK OUT CONCRETE 2" EACH SIDE OF JOINT OPENING.
▣ JOINT OPENING DIMENSION ALONG SKEW PLUS 1/2".

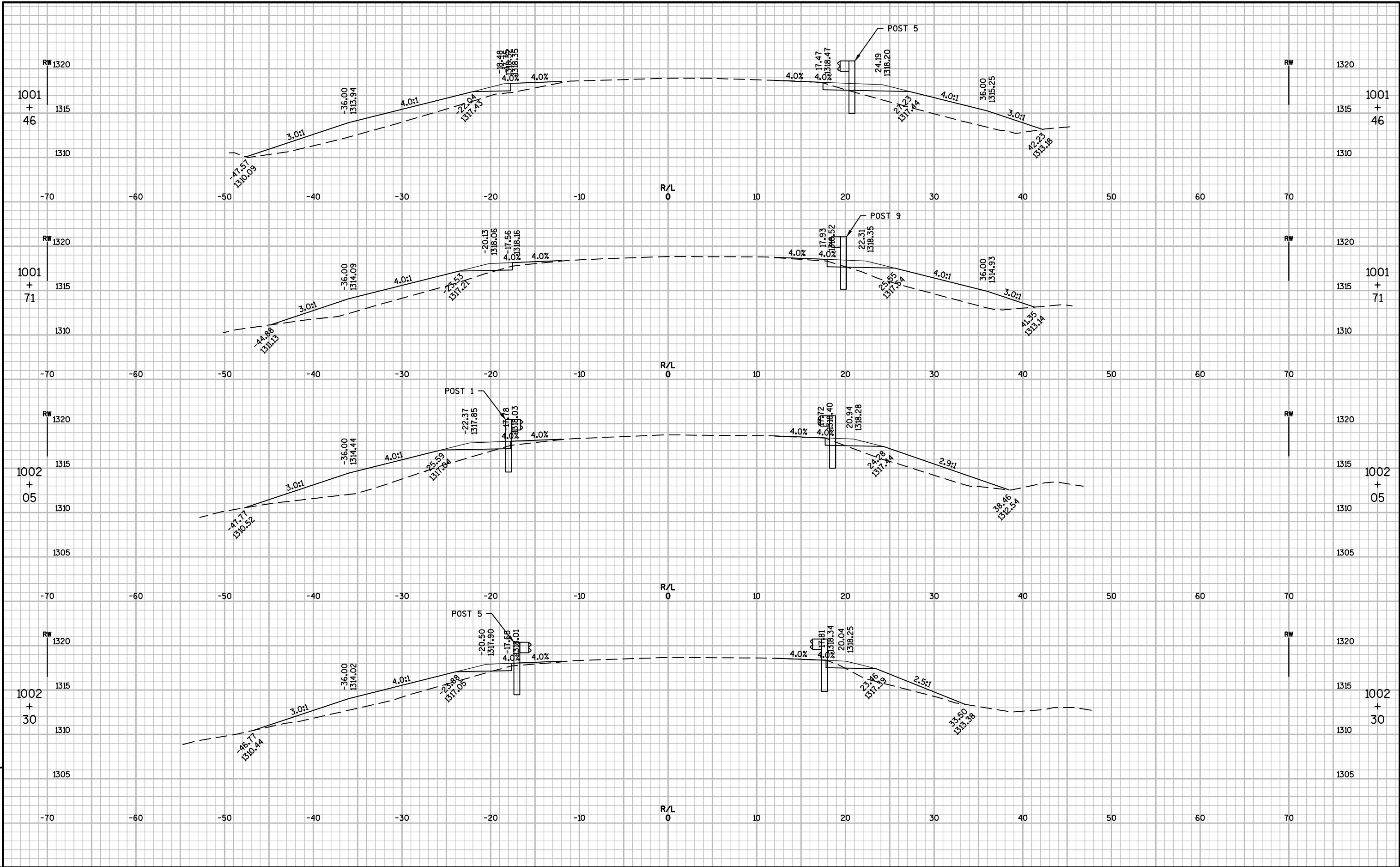


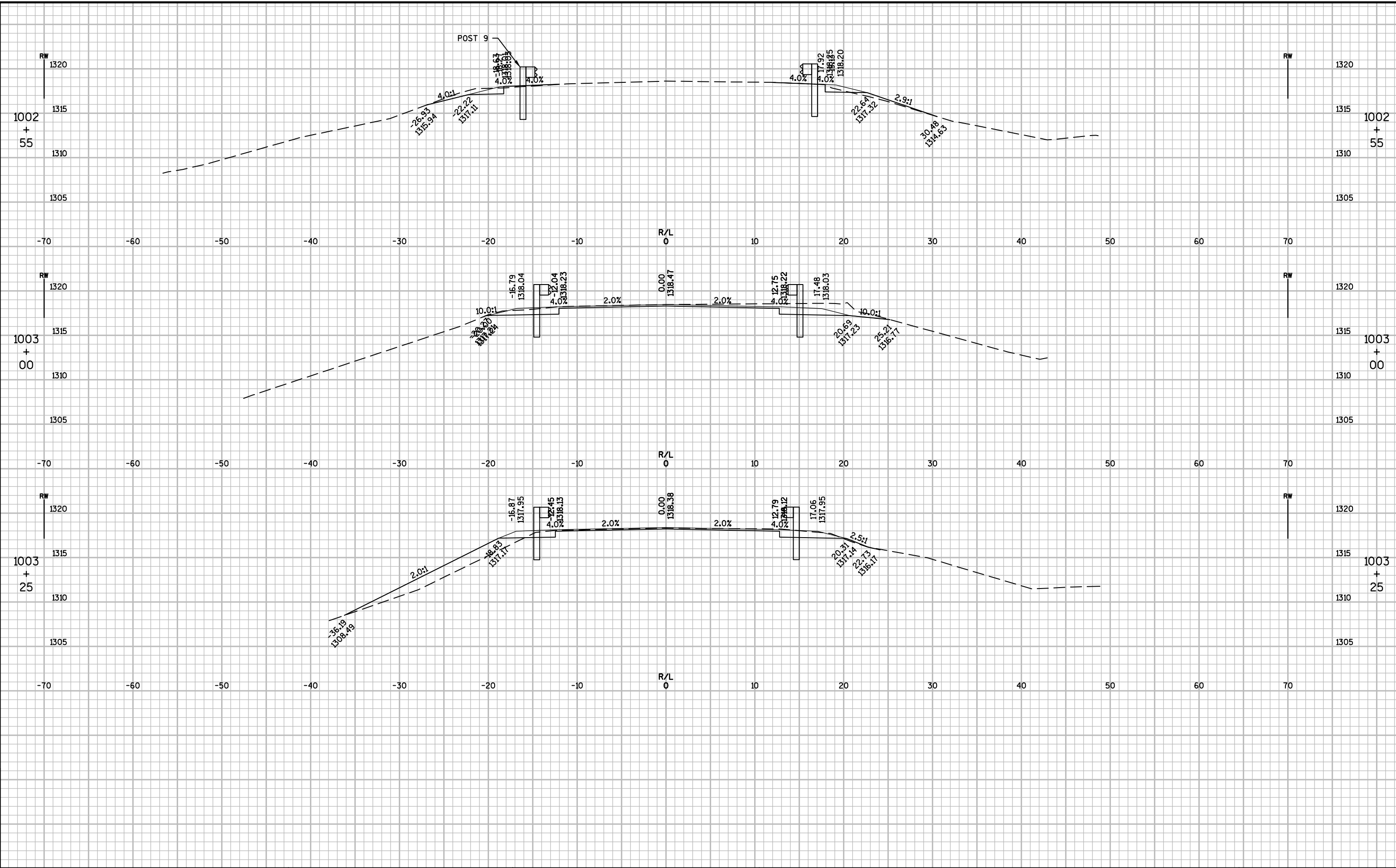
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|--|------|--------------|-----------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-19-1 | | | |
| DRAWN BY | | BRE | PLANS CK'D. KRO |
| COVER PLATE DETAILS | | SHEET 6 OF 6 | |

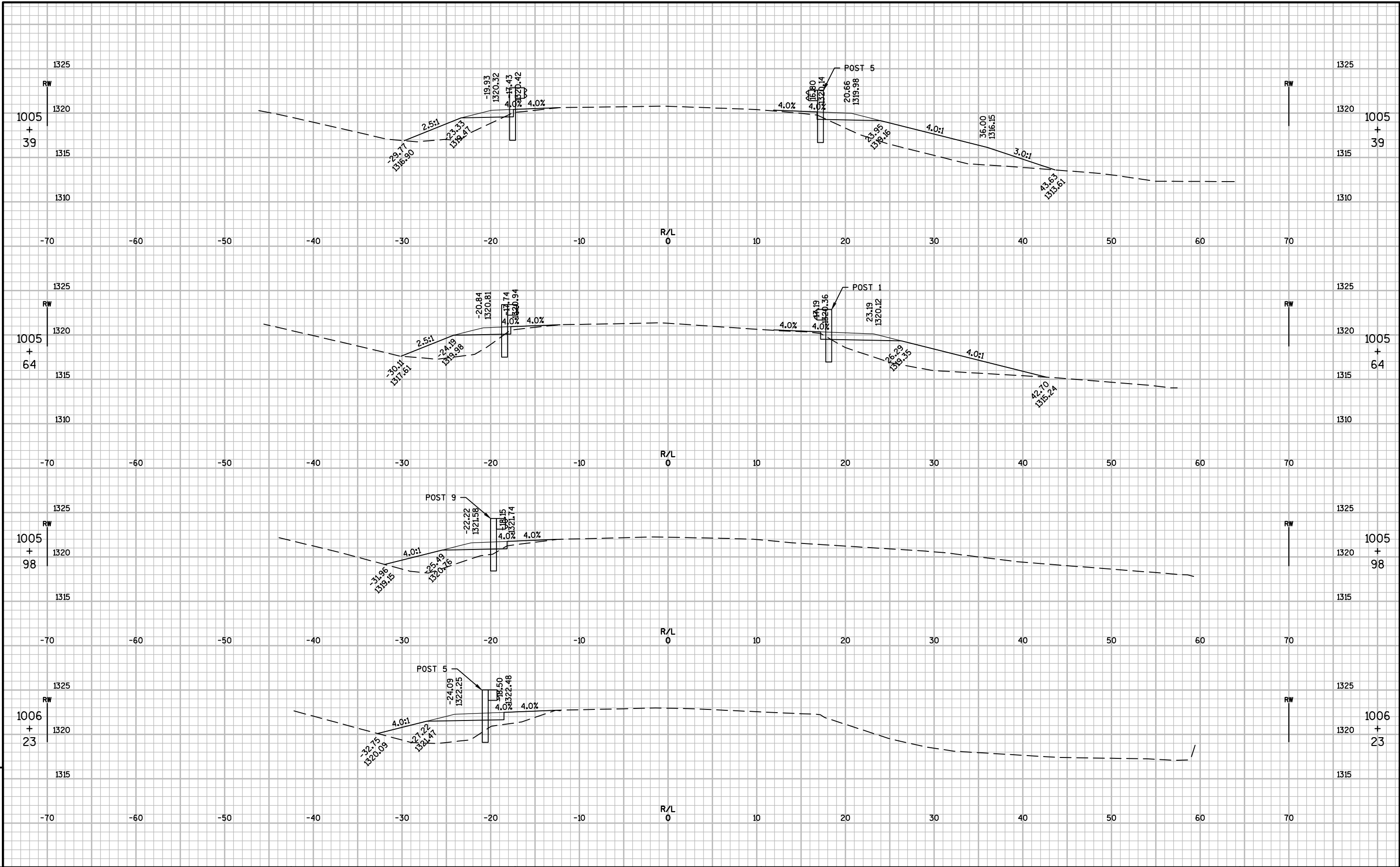
EARTHWORK - STH 101

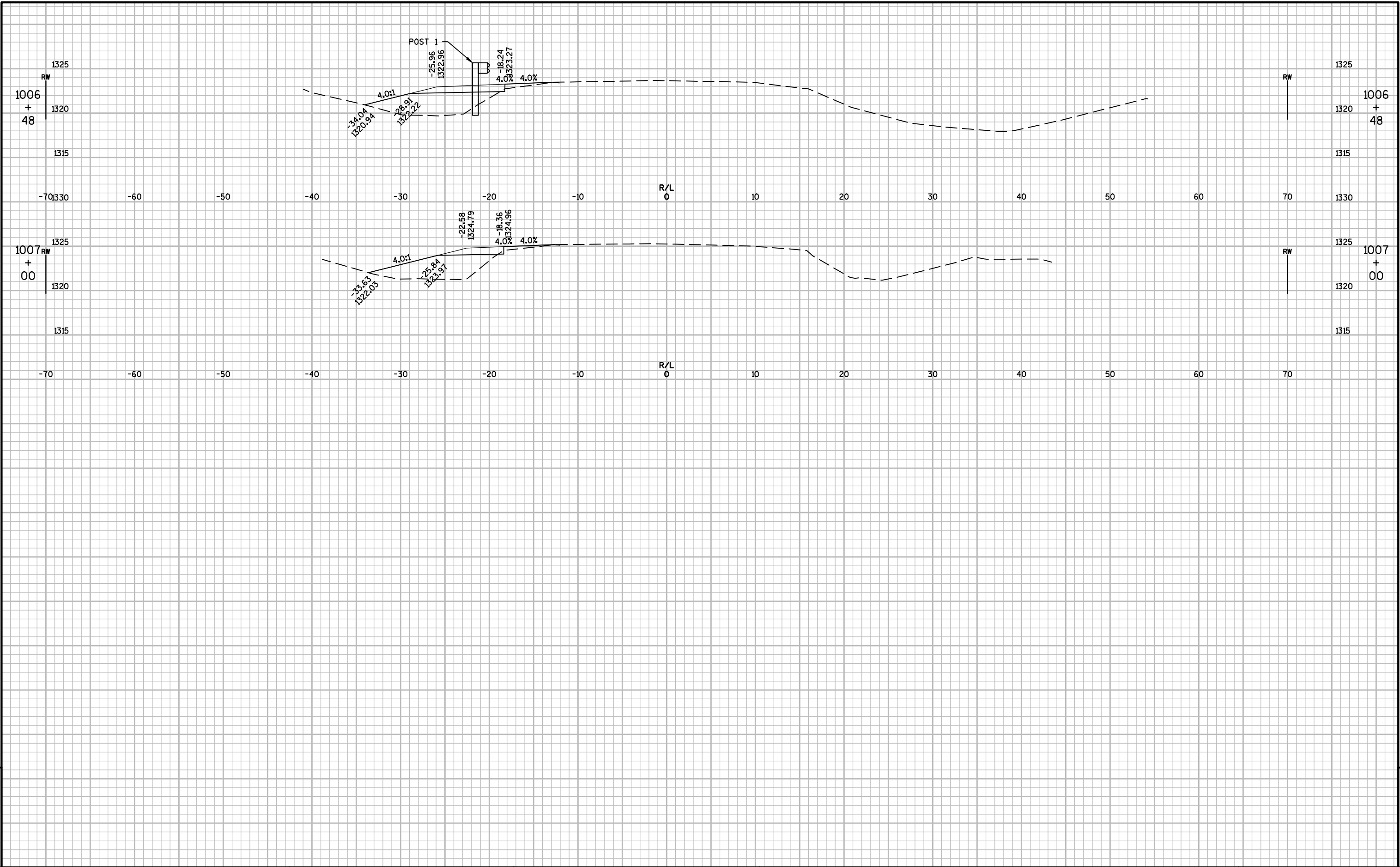
| STATION | AREA (SF) | | Incremental Vol (CY) (Unadjusted) | | Cumulative Vol (CY) | | |
|------------|-----------|-------|-----------------------------------|--------|---------------------|---------------|---------------|
| | Cut | Fill | Cut | Fill | Cut | Expanded Fill | Mass Ordinate |
| | | | Note 1 | Note 3 | 1.00 Note 1 | 1.00 | Note 8 |
| 1000+00 | 2.24 | 0.29 | 0 | 0 | 0 | 0 | 0 |
| 1000+50 | 1.24 | 8.46 | 3 | 8 | 3 | 8 | -5 |
| 1001+00 | 1.19 | 33.55 | 2 | 39 | 5 | 47 | -42 |
| 1001+20.88 | 0.87 | 41.87 | 1 | 29 | 6 | 76 | -70 |
| 1001+45.86 | 1.13 | 66.76 | 1 | 50 | 7 | 126 | -119 |
| 1001+70.85 | 1.08 | 59.56 | 1 | 58 | 8 | 185 | -177 |
| 1002+04.81 | 1.15 | 62.07 | 1 | 77 | 10 | 261 | -252 |
| 1002+29.79 | 1.63 | 36.44 | 1 | 46 | 11 | 307 | -296 |
| 1002+54.78 | 4.70 | 2.16 | 3 | 18 | 14 | 325 | -311 |
| 1003+00 | 66.91 | 0.14 | 60 | 2 | 74 | 327 | -253 |
| 1003+25 | 49.16 | 20.71 | 54 | 10 | 128 | 336 | -209 |
| 1004+50 | 51.38 | 11.70 | 233 | 75 | 360 | 411 | -51 |
| 1005+00 | 5.68 | 0.91 | 53 | 12 | 413 | 423 | -10 |
| 1005+14.05 | 2.82 | 23.71 | 2 | 6 | 415 | 429 | -14 |
| 1005+39.04 | 0.52 | 59.11 | 2 | 38 | 417 | 468 | -51 |
| 1005+64.02 | 0.52 | 56.45 | 0 | 53 | 417 | 521 | -104 |
| 1005+98.04 | 0.10 | 17.95 | 0 | 47 | 418 | 568 | -150 |
| 1006+23.02 | 0.02 | 28.45 | 0 | 21 | 418 | 590 | -172 |
| 1006+48 | 0.11 | 28.21 | 0 | 26 | 418 | 616 | -198 |
| 1007+00 | 0.15 | 27.03 | 0 | 53 | 418 | 669 | -251 |
| 1007+50 | 0.15 | 23.17 | 0 | 46 | 418 | 716 | -297 |











Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

RHI
PROJECT ID:
WITH: 1009-47-50

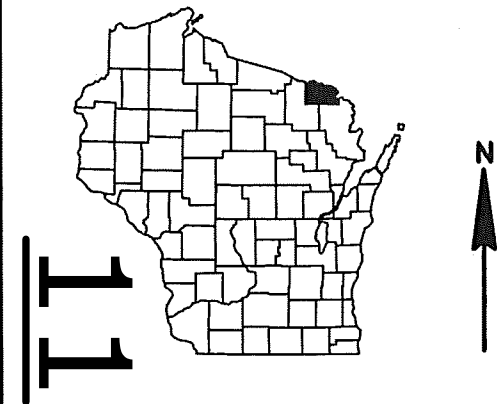
9110-10-61

COUNTY:
FLORENCE

JUNE 2020
ORDER OF SHEETS

| | | |
|-------------|---|------------------------------|
| Section No. | 1 | Title |
| Section No. | 2 | Typical Sections and Details |
| Section No. | 3 | Estimate of Quantities |
| Section No. | 3 | Miscellaneous Quantities |
| Section No. | 4 | Right of Way Plan |
| Section No. | 5 | Plan and Profile |
| Section No. | 6 | Standard Detail Drawings |
| Section No. | 7 | Sign Plates |
| Section No. | 8 | Structure Plans |
| Section No. | 9 | Computer Earthwork Data |
| Section No. | 9 | Cross Sections |

TOTAL SHEETS = 44



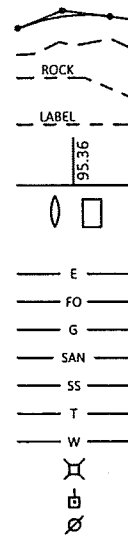
DESIGN DESIGNATION 9110-01-61

| | | | |
|--------------|------|---|--------|
| A.A.D.T. | 2019 | = | 940 |
| A.A.D.T. | 2039 | = | 1,100 |
| D.H.V. | | = | 100 |
| D.D. | | = | 60/40 |
| T. | | = | 18.4 |
| DESIGN SPEED | | = | 60 MPH |
| ESALS | | = | N/A |

CONVENTIONAL SYMBOLS

| | |
|--------------------------------|-----------|
| PLAN | |
| CORPORATE LIMITS | //// |
| PROPERTY LINE | ---- |
| LOT LINE | - - - - |
| LIMITED HIGHWAY EASEMENT | L - - - - |
| EXISTING RIGHT OF WAY | ===== |
| PROPOSED OR NEW R/W LINE | ===== |
| SLOPE INTERCEPT | - - - - |
| REFERENCE LINE | ===== |
| EXISTING CULVERT | - - - - |
| PROPOSED CULVERT (Box or Pipe) | ===== |
| COMBUSTIBLE FLUIDS | CAUTION |
| MARSH AREA | ~~~~~ |
| WOODED OR SHRUB AREA | ~~~~~ |

| | |
|---|-------|
| PROFILE | |
| GRADE LINE | ===== |
| ORIGINAL GROUND | ----- |
| MARSH OR ROCK PROFILE (To be noted as such) | ----- |
| SPECIAL DITCH | ----- |
| GRADE ELEVATION | ===== |
| CULVERT (Profile View) | ===== |
| UTILITIES | |
| ELECTRIC | ----- |
| FIBER OPTIC | ----- |
| GAS | ----- |
| SANITARY SEWER | ----- |
| STORM SEWER | ----- |
| TELEPHONE | ----- |
| WATER | ----- |
| UTILITY PEDESTAL | ===== |
| POWER POLE | ===== |
| TELEPHONE POLE | ===== |



STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

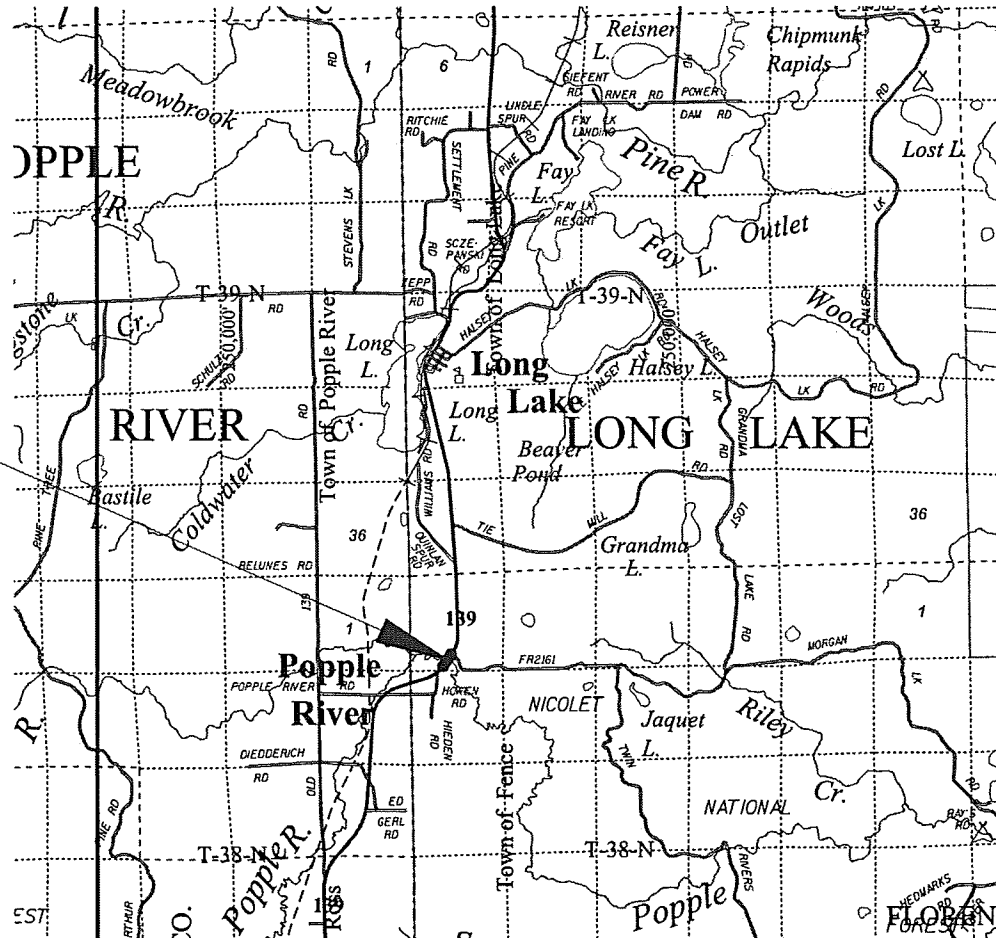
CAVOUR - BRULE RIVER

PINE RIVER BRIDGE B-19-007

STH 139
FLORENCE COUNTY

| |
|----------------------|
| STATE PROJECT NUMBER |
| 9110-10-61 |

STH 139
STRUCTURE B-19-0007



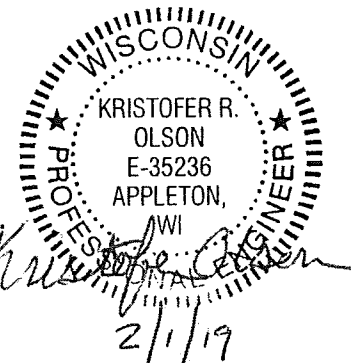
LAYOUT
SCALE 0 2 MI

TOTAL NET LENGTH OF CENTERLINE = N/A

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, FLORENCE COUNTY, NAD83 (YEAR), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. VERTICAL DATUM IS NAVD 88.

| STATE PROJECT | FEDERAL PROJECT | |
|---------------|-----------------|----------|
| | PROJECT | CONTRACT |
| 9110-10-61 | WISC 2020362 | 1 |
| | | |
| | | |
| | | |

ORIGINAL PLANS PREPARED BY
OMNI
ASSOCIATES



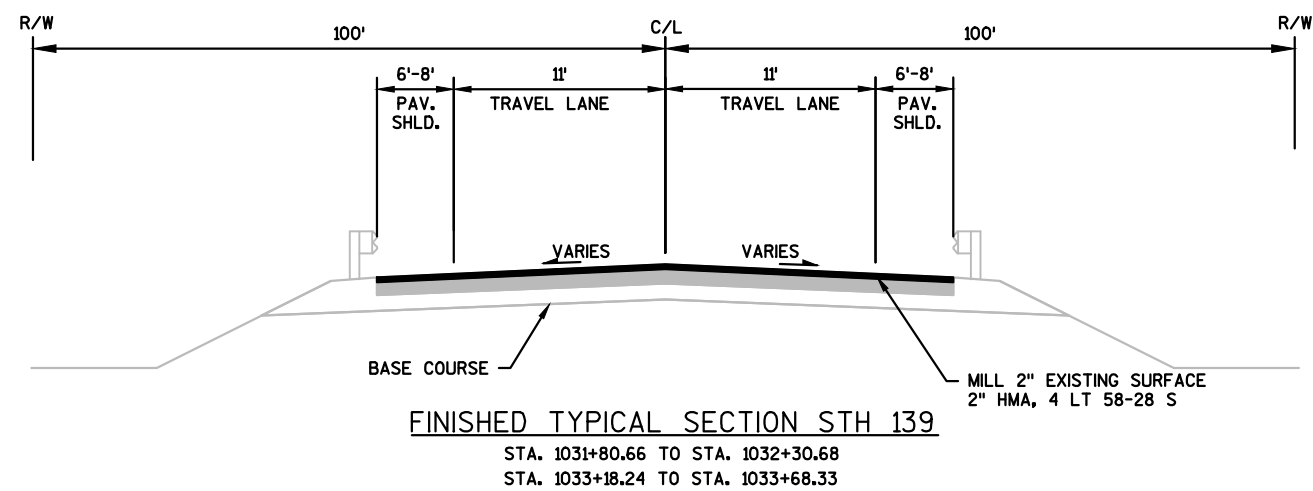
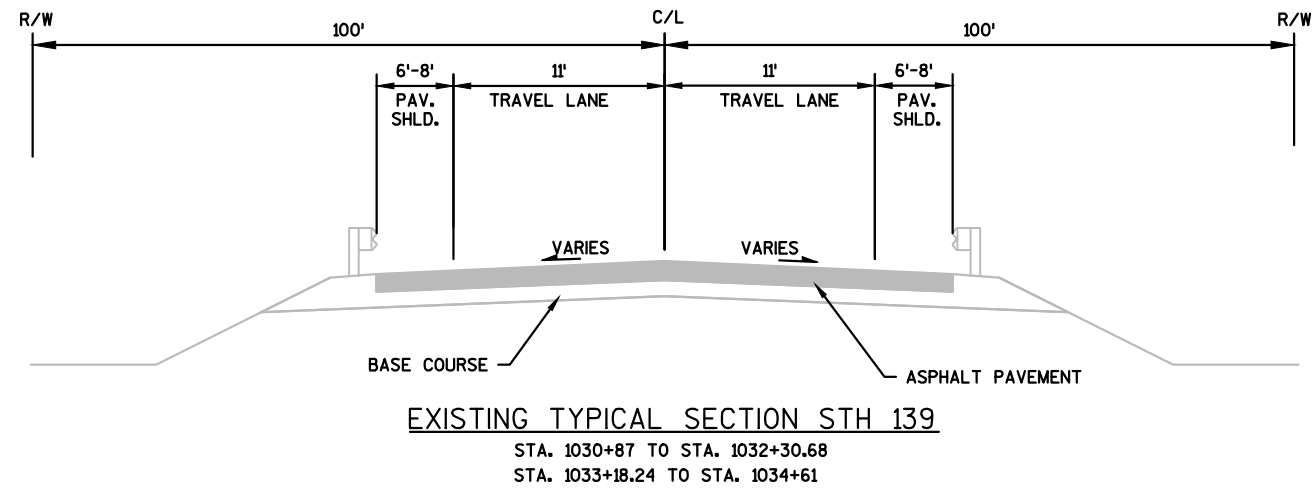
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

| | |
|---------------------|---------------------|
| PREPARED BY | |
| Surveyor | OMNI ASSOCIATES INC |
| Designer | OMNI ASSOCIATES INC |
| Project Manager | STACY HAGENBUCHER |
| Regional Examiner | |
| Regional Supervisor | MIKE WENDT |

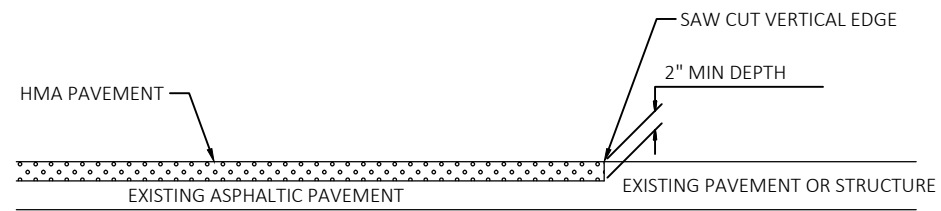
APPROVED FOR THE DEPARTMENT
DATE: 2/1/19 [Signature]

E

| | | | | | | | |
|------------------------|--|--|------------------|---|--|--------|---|
| 2 | <div>GENERAL NOTES</div> <div>LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.</div> <div>WHEN THE QUANTITY OF THE ITEM OF BASE OR ASPHALT PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.</div> <div>CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE THE NORMAL CONSTRUCTION LIMITS.</div> | <div>UTILITIES - PROJECT ID 9110-10-61</div> <div>COMMUNICATIONS CENTURYLINK 224 INDUSTRIAL DR NORTH PRAIRIE, WI 53153 ATTN: KEVIN ZICKERT (262) 392-5200 KEVIN.ZICKERT@CENTURYLINK.COM</div> | | <div>OTHER CONTACTS</div> <div>DNR LIAISON DEPARTMENT OF NATURAL RESOURCES NORTHERN REGION HEADQUARTERS 107 SUTLIFF AVE RHINELANDER, WI 54501 ATTN: JON SIMONSEN TELEPHONE: 715-367-1936</div> | | 2 | |
| | <div>THE CONTRACTOR SHALL NOTIFY DIGGER'S HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGER'S HOTLINE MUST BE CONTACTED SEPERATELY.</div> <div><div>DIGGERSHOTLINE</div><div>Dial 811 or (800) 242-8511</div><div>www.DiggersHotline.com</div></div> | | | | | | |
| PROJECT NO: 9110-10-61 | | HWY: STH 139 | COUNTY: FLORENCE | GENERAL NOTES AND UTILITY CONTACTS | | SHEET: | E |

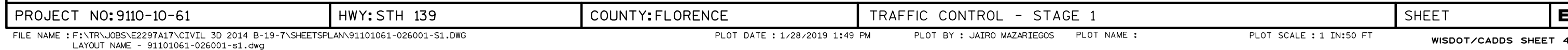


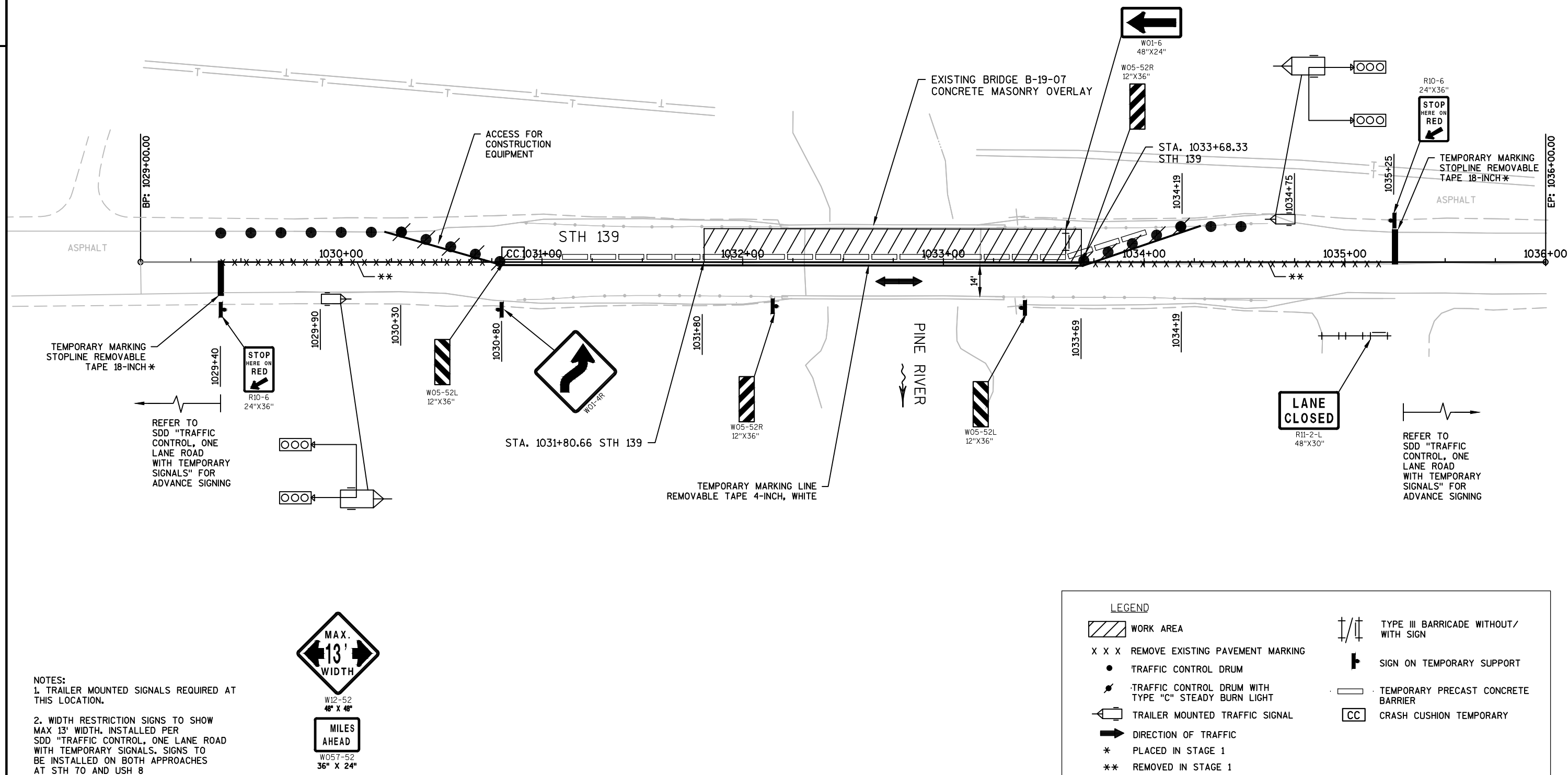
| | | | | | | |
|------------------------|---|--------------|------------------|-------------------------------|--------|---|
| 2 | <div><div>TRAFFIC CONTROL GENERAL NOTES</div><div><div><div>1.</div><div>DRAWINGS SHOW TRAFFIC CONTROL FOR A TYPICAL SITUATION. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED DEPENDING ON METHODS OR SEQUENCE OF OPERATIONS.</div></div><div><div>2.</div><div>ADJUST SIGN SPACING TO AVOID CONFLICT WITH AND TO PROVIDE A MINIMUM SPACING OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.</div></div><div><div>3.</div><div>ALL SIGNS SHALL BE 48" x 48" UNLESS OTHERWISE NOTED.</div></div><div><div>4.</div><div>"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.</div></div><div><div>5.</div><div>ALL DETOUR ASSEMBLIES SHALL HAVE ORANGE DIRECTIONAL ARROWS.</div></div><div><div>6.</div><div>ALL TRAFFIC CONTROL SIGNING WILL CONFORM TO THE WISCONSIN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.</div></div><div><div>7.</div><div>CONSIDER GEOMETRICS WHEN LOCATING SIGNS SO THE DRIVER HAS A CLEAR VIEW OF THE LANE CLOSURE DRUMS FOR A MINIMUM OF 1500 FEET IN FRONT OF DRUMS.</div></div><div><div>8.</div><div>IF LANE CLOSURES ARE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.</div></div><div><div>9.</div><div>WARNING LIGHTS SHALL NOT BE WORKING ON "COVERED" OR "DOWNED" SIGN OR BARRICADE.</div></div><div><div>10.</div><div>DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" LIGHTS.</div></div><div><div>11.</div><div>FOR NIGHTTIME OPERATION, ALL DRUMS IN TAPERS SHALL HAVE A TYPE C WARNING LIGHT.</div></div><div><div>12.</div><div>FIXED MESSAGE SIGNS SHALL BE PLACED APPROXIMATELY AT THE PROJECT LOCATION, ONE WEEK IN ADVANCE OF INITIAL LANE CLOSURE AND AS NEEDED THROUGHOUT THE PROJECT.</div></div><div><div>13.</div><div>LAYOUT INFORMATION PROVIDED IS NOT INTENDED TO REPLACE WHAT IS PROVIDED IN APPLICABLE STANDARD DETAIL DRAWINGS.</div></div><div><div>14.</div><div>SEE ADDITIONAL TRAFFIC CONTROL DETAIL SHEETS AND STANDARD DETAIL DRAWINGS FOR ADDITIONAL TRAFFIC CONTROL REQUIREMENTS.</div></div></div></div> | 2 | | | | |
| PROJECT NO: 9110-10-61 | | HWY: STH 139 | COUNTY: FLORENCE | TRAFFIC CONTROL GENERAL NOTES | SHEET: | E |



 REMOVING ASPHALTIC SURFACE, MILLING

JOINT DETAIL FOR ASPHALTIC PAVEMENTS (NO PROFILE CHANGE)





| SEQUENCE OF OPERATIONS | | | | |
|----------------------------------|----|----|-----------------------|------------|
| STRUCTURE: B-19-07 STH 139 | | | | |
| PRE - TIMED CYCLE 1 = 80 seconds | | | | |
| TIME: 8:00 AM - 6:00 PM | | | | |
| INTERVAL | EB | WB | INTERVAL LENGTH (SEC) | % OF CYCLE |
| PHASE A | G | R | 15 | 18.8% |
| CLEARANCE | Y | R | 5 | 6.3% |
| CLEARANCE | R | R | 20 | 25.0% |
| PHASE B | R | G | 15 | 18.8% |
| CLEARANCE | R | Y | 5 | 6.3% |
| CLEARANCE | R | R | 20 | 25.0% |
| | | | 80 | 100.0% |

| SEQUENCE OF OPERATIONS | | | | |
|----------------------------------|----|----|-----------------------|------------|
| STRUCTURE: B-19-07 STH 139 | | | | |
| PRE - TIMED CYCLE 2 = 72 seconds | | | | |
| TIME: 6:00 PM - 8:00 AM | | | | |
| INTERVAL | EB | WB | INTERVAL LENGTH (SEC) | % OF CYCLE |
| PHASE A | G | R | 11 | 15.3% |
| CLEARANCE | Y | R | 5 | 6.9% |
| CLEARANCE | R | R | 20 | 27.8% |
| PHASE B | R | G | 11 | 15.3% |
| CLEARANCE | R | Y | 5 | 6.9% |
| CLEARANCE | R | R | 20 | 27.8% |
| | | | 72 | 100.0% |

- NOTES:
1.

G = GREEN, Y = YELLOW, R = RED
2.

THE ALL-RED CLEARANCE (INTERVAL 3 & 6) IS BASED ON A STOPLINE TO STOPLINE DISTANCE = 585 FT. IF THIS DISTANCE IS MODIFIED IN THE FIELD, CONTACT CHRIS DROES, NC REGION, AT 715-365-5749 FOR TRAFFIC TIMING MODIFICATIONS.

Estimate Of Quantities By Plan Sets

9110-10-61

| Line | Item | Item Description | Unit | Total | Qty |
|------|------------|--|------|-----------|-----------|
| 0002 | 204.0120 | Removing Asphaltic Surface Milling | SY | 380.000 | 380.000 |
| 0012 | 213.0100 | Finishing Roadway (project) 02. 9110-10-61 | EACH | 1.000 | 1.000 |
| 0020 | 455.0605 | Tack Coat | GAL | 30.000 | 30.000 |
| 0022 | 460.2000 | Incentive Density HMA Pavement | DOL | 40.000 | 40.000 |
| 0024 | 460.5224 | HMA Pavement 4 LT 58-28 S | TON | 50.000 | 50.000 |
| 0026 | 465.0110 | Asphaltic Surface Patching | TON | 25.000 | 25.000 |
| 0030 | 502.3200 | Protective Surface Treatment | SY | 332.000 | 332.000 |
| 0032 | 502.3210 | Pigmented Surface Sealer | SY | 88.000 | 88.000 |
| 0042 | 509.0301 | Preparation Decks Type 1 | SY | 36.000 | 36.000 |
| 0044 | 509.0302 | Preparation Decks Type 2 | SY | 18.000 | 18.000 |
| 0048 | 509.0505.S | Cleaning Decks to Reapply Concrete Masonry Overlay | SY | 332.000 | 332.000 |
| 0052 | 509.1500 | Concrete Surface Repair | SF | 14.000 | 14.000 |
| 0054 | 509.2000 | Full-Depth Deck Repair | SY | 1.000 | 1.000 |
| 0056 | 509.2500 | Concrete Masonry Overlay Decks | CY | 21.000 | 21.000 |
| 0058 | 509.9005.S | Removing Concrete Masonry Deck Overlay (structure) 01. B-19-0007 | SY | 332.000 | 332.000 |
| 0060 | 509.9050.S | Cleaning Parapets | LF | 226.000 | 226.000 |
| 0062 | 603.8000 | Concrete Barrier Temporary Precast Delivered | LF | 399.000 | 399.000 |
| 0064 | 603.8125 | Concrete Barrier Temporary Precast Installed | LF | 678.000 | 678.000 |
| 0068 | 614.0905 | Crash Cushions Temporary | EACH | 2.000 | 2.000 |
| 0076 | 619.1000 | Mobilization | EACH | 0.330 | 0.330 |
| 0100 | 642.5001 | Field Office Type B | EACH | 0.500 | 0.500 |
| 0102 | 643.0300 | Traffic Control Drums | DAY | 722.000 | 722.000 |
| 0104 | 643.0420 | Traffic Control Barricades Type III | DAY | 35.000 | 35.000 |
| 0108 | 643.0715 | Traffic Control Warning Lights Type C | DAY | 352.000 | 352.000 |
| 0110 | 643.0900 | Traffic Control Signs | DAY | 1,373.000 | 1,373.000 |
| 0114 | 643.1000 | Traffic Control Signs Fixed Message | SF | 36.000 | 36.000 |
| 0120 | 643.5000 | Traffic Control | EACH | 0.400 | 0.400 |
| 0122 | 646.1020 | Marking Line Epoxy 4-Inch | LF | 1,316.000 | 1,316.000 |
| 0124 | 646.9000 | Marking Removal Line 4-Inch | LF | 74.000 | 74.000 |
| 0126 | 649.0150 | Temporary Marking Line Removable Tape 4-Inch | LF | 820.000 | 820.000 |
| 0128 | 649.0850 | Temporary Marking Stop Line Removable Tape 18-Inch | LF | 22.000 | 22.000 |
| 0140 | 661.0100 | Temporary Traffic Signals for Bridges (structure) 02. B-19-0007 | LS | 1.000 | 1.000 |
| 0142 | 690.0150 | Sawing Asphalt | LF | 268.000 | 268.000 |

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

REMOVING ASPHALTIC SURFACE MILLING

| PROJECT | STATION TO STATION | LOCATION | 204.0120 SY |
|------------|-------------------------|----------|----------------|
| 9110-10-61 | 1031+80.66 - 1032+30.68 | STH 139 | 190 |
| | 1033+18.24 - 1033+68.33 | STH 139 | 190 |
| TOTAL | | | 380 |

SAWING ASPHALT

| PROJECT | STATION | LOCATION | 690.0150 SAWING ASPHALT LF |
|------------|---------------|----------|---|
| 9110-10-61 | 1031+80.66 | STH 139 | 34 |
| | 1033+68.33 | STH 139 | 34 |
| | UNDISTRIBUTED | STH 139 | 200 |
| TOTAL | | | 268 |

ASPHALTIC ITEMS

| PROJECT | STATION TO STATION | LOCATION | 455.0605 TACK COAT GAL | 460.5224 HMA PAVEMENT 4 LT 58-28 S TON | 465.0110 ASPHALTIC SURFACE PATCHING TON |
|------------|-------------------------------|----------|-------------------------------------|---|---|
| 1009-47-60 | 1003+00 - 1003+28.12, LT & RT | STH 139 | 15 | 25 | |
| | 1004+40.12 - 1004+67, LT & RT | STH 139 | 15 | 25 | |
| | UNDITRIBUTED | STH 139 | | | 25 |
| TOTAL | | | 30 | 50 | 25 |
| | | | | | |

CONCRETE BARRIER

| STATION | TO | STATION | LOCATION | CONSTRUCTION STAGING | 603.8000 CONCRETE BARRIER TEMPORARY PRECAST DELIVERED LF | 603.8125 CONCRETE BARRIER TEMPORARY PRECAST INSTALLED LF |
|---------|----|---------|----------|-------------------------|---|---|
| 1030+30 | - | 1033+69 | STH 139 | 1 | 339 | 339 |
| 1030+80 | - | 1034+19 | STH 139 | 2 | 60 | 339 |

PROJECT TOTALS

399

678

CRASH CUSHIONS TEMPORARY

| STATION | LOCATION | CONSTRUCTION STAGING | 614.0905 CRASH CUSHIONS TEMPORARY ** EACH | BACK WIDTH FT | OBJECT MARKING PATTERN | CRASH TEST LEVEL | TRAFFIC DIRECTION | TRAFFIC LOCATION | CRASH CUSHION SHIELDS |
|---------|----------|-------------------------|--|---------------------|------------------------------|---------------------|----------------------|---------------------|-----------------------|
| 1033+69 | RT | STH 139 | 1 | 2 | OM-3R | TL-3 | BIDIRECTIONAL | LT | TEMPORARY BARRIER END |
| 1030+80 | LT | STH 139 | 2 | 2 | OM-3L | TL-3 | BIDIRECTIONAL | RT | TEMPORARY BARRIER END |

PROJECT TOTAL

2

** CRASH CUSHION DESIGN PARAMETERS
AREA REQUIREMENTS L = 22', N = 6', F = 2'

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

TRAFFIC CONTROL

| STAGE | LOCATION | APPROX. SERVICE PERIOD | 643.0300 | | 643.0420 | | 643.0715 | | 643.0900 | | 643.1000 |
|-------------------|---|------------------------------|----------|------|----------|------|----------|------|----------|------|----------|
| | | DAYS | NO. | DAYS | NO. | DAYS | NO. | DAYS | NO. | DAYS | SF |
| 1 | STH 139 | 16 | 23 | 368 | 1 | 16 | 10 | 160 | 23 | 368 | 36 |
| | | | | | | | | | | | |
| 2 | STH 139 | 16 | 18 | 288 | 1 | 16 | 10 | 160 | 23 | 368 | -- |
| | | | | | | | | | | | |
| ALL | WIDTH WARNING SIGNS AT USH 8 AND STH 70 | 32 | 0 | 0 | 0 | 0 | 0 | 0 | 16 | 512 | -- |
| PROJECT SUBTOTALS | | | 656 | | 32 | | 320 | | 1,248 | | 36 |
| UNDISTRIBUTED | | | 66 | | 3 | | 32 | | 125 | | 0 |

TOTALS 722 35 352 1,373 36

PAVEMENT MARKING

| STATION TO STATION | | | LOCATION | 646.1020 | | REMARKS |
|--------------------|---|---------|----------|---------------------------|--------------|-----------|
| | | | | MARKING LINE EPOXY 4-INCH | | |
| | | | | WHITE LF | YELLOW LF | |
| 1029+40 | - | 1035+25 | STH 139 | 1,170 | 146 | SKIP DASH |

SUB TOTALS 1,170 146
PROJECT TOTAL 1,316

REMOVING PAVEMENT MARKINGS

| STATION | TO | STATION | LOCATION | 646.9000 MARKING REMOVAL LINE 4-INCH LF | |
|---------|----|---------|----------|---|-----------|
| 1029+40 | - | 1030+80 | STH 139 | 35 | SKIP DASH |
| 1033+69 | - | 1035+25 | STH 139 | 39 | SKIP DASH |

TOTALS 74

TEMPORARY PAVEMENT MARKING

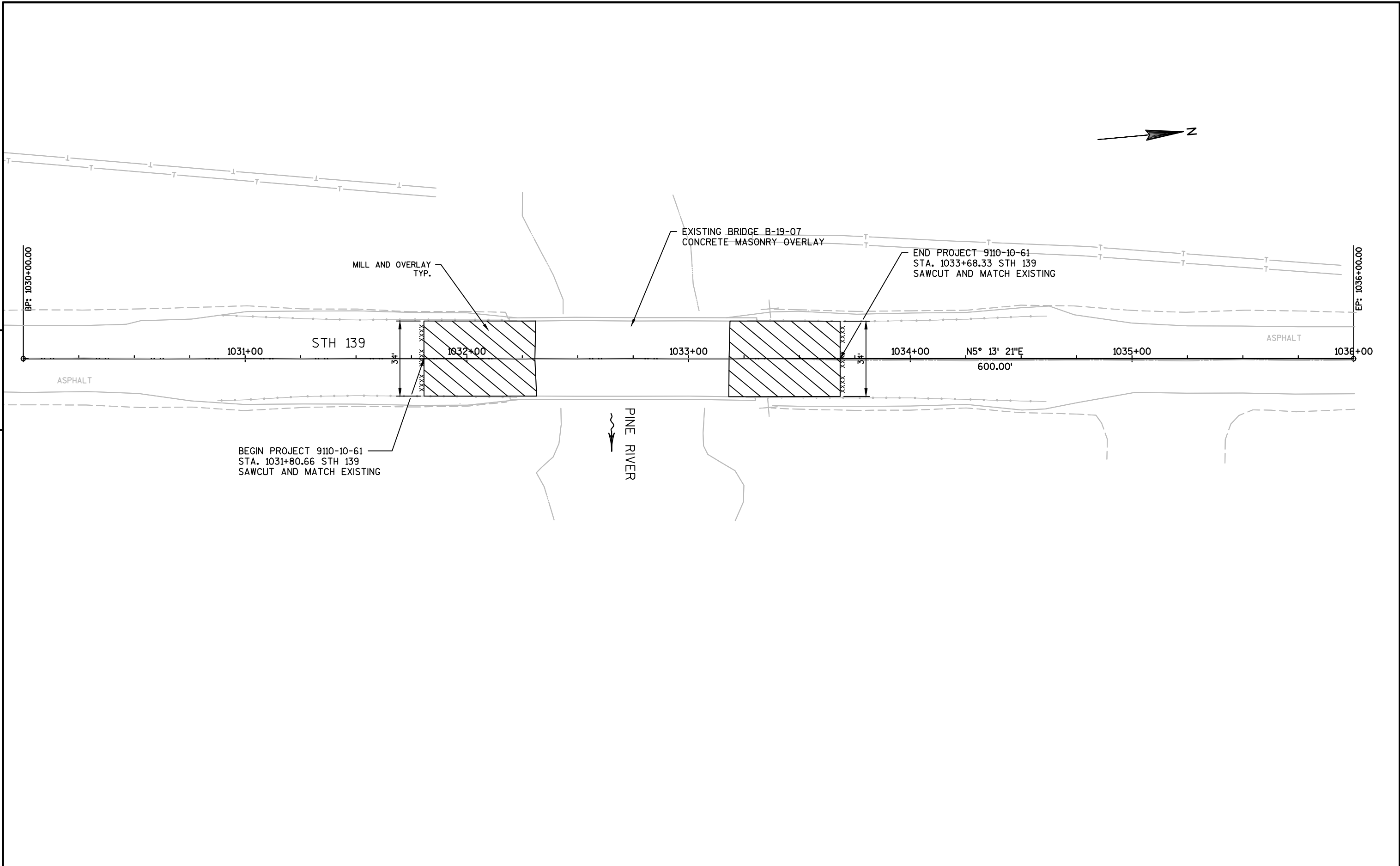
| STAGE | LOCATION | 649.0150 TEMPORARY MARKING LINE REMOVABLE TAPE 4-INCH (WHITE) LF | 649.0850 TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18-INCH (WHITE) LF |
|-------|----------|--|--|
| 1 | STH 139 | 410 | 22 |
| 2 | STH 139 | 410 | -- |

TOTALS 820 22

TEMPORARY SIGNALS

| LOCATION | 661.0100 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE B-19-07) LS |
|----------|---|
| STH 139 | 1 |

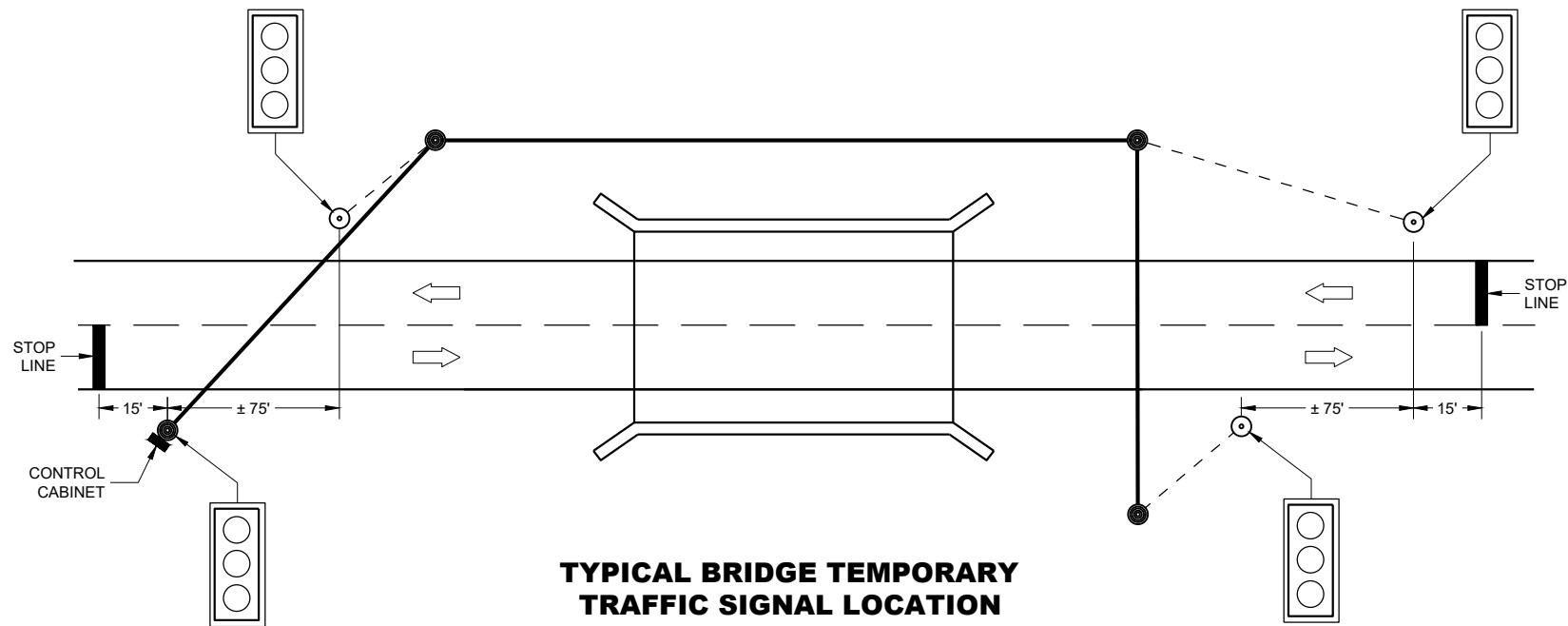
PROJECT TOTAL 1



| | | | | | |
|------------------------|--------------|------------------|------|-------|---|
| PROJECT NO: 9110-10-61 | HWY: STH 139 | COUNTY: FLORENCE | PLAN | SHEET | 5 |
|------------------------|--------------|------------------|------|-------|---|

Standard Detail Drawing List

| | |
|-----------|--|
| 09G02-05A | BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION |
| 09G02-05B | BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION |
| 09G02-05C | BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION |
| 14B07-15A | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15B | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15C | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15D | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15E | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15F | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15G | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15H | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B07-15I | CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" |
| 14B08-02A | CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS |
| 14B08-02B | CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS |
| 14B08-02C | CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS |
| 14B08-02D | CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS |
| 14B08-02E | CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS |
| 15C02-07A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-07B | BARRICADES AND SIGNS FOR VARIOUS CLOSURES |
| 15C02-07C | DETOUR SIGNING FOR MAINLINE CLOSURES |
| 15C03-05 | BARRICADES AND SIGNS FOR SIDEROAD CLOSURES |
| 15C06-09 | SIGNING & MARKING FOR TWO LANE BRIDGES |
| 15C08-19A | LONGITUDINAL MARKING (MAINLINE) |
| 15C11-07B | CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS |
| 15C12-07 | TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION |
| 15D33-06 | TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS |
| 15D38-02A | TEMPORARY TRAFFIC CONTROL SIGN MOUNTING |
| 15D38-02B | ATTACHMENT OF SIGNS TO POSTS |



TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

LEGEND

- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- DIRECTION OF TRAFFIC
- LED TRAFFIC SIGNAL WITH BACKPLATE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAY BE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

WOOD POLES (NON-BREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).

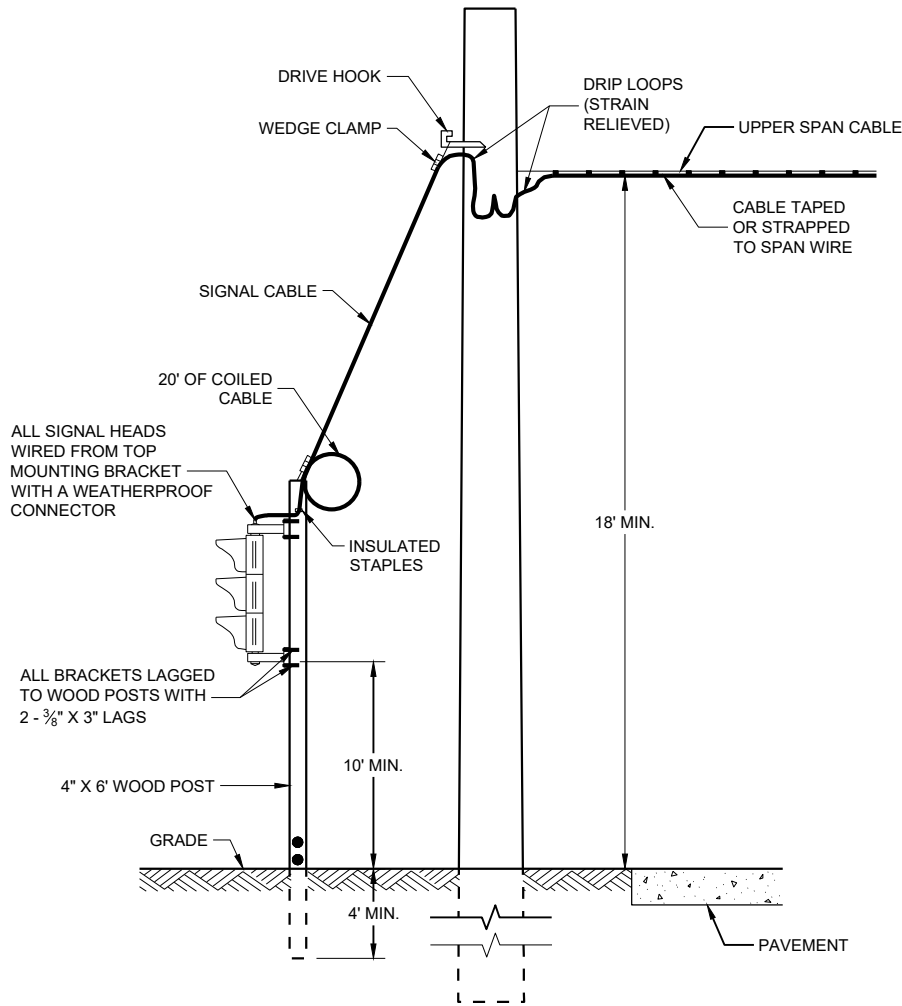
WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

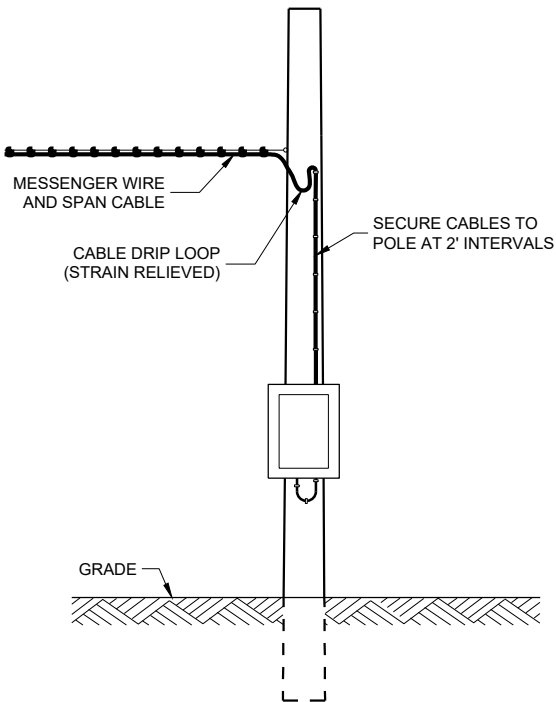
TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL SHALL HAVE A BACKPLATE.

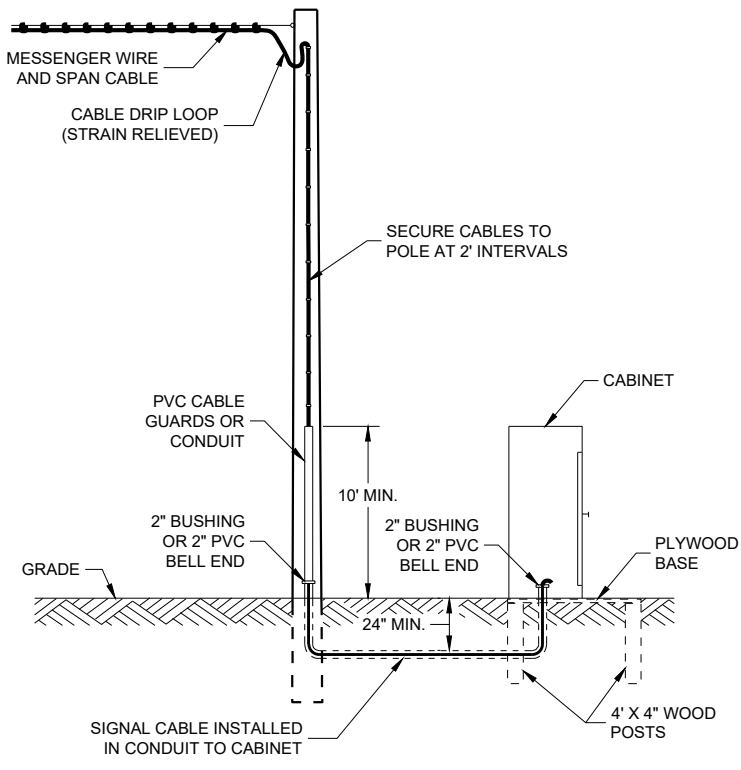
SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL DROP TO TRAFFIC SIGNAL FACE



POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION

| MINIMUM POLE LENGTHS | CLASS | POLE BURIAL DEPTHS |
|----------------------|-------|--------------------|
| 25' | V | 5' |
| 30' | V | 6' |
| 35' | IV | 7' |
| 40' | IV | 8' |
| 45' | IV | 9' |

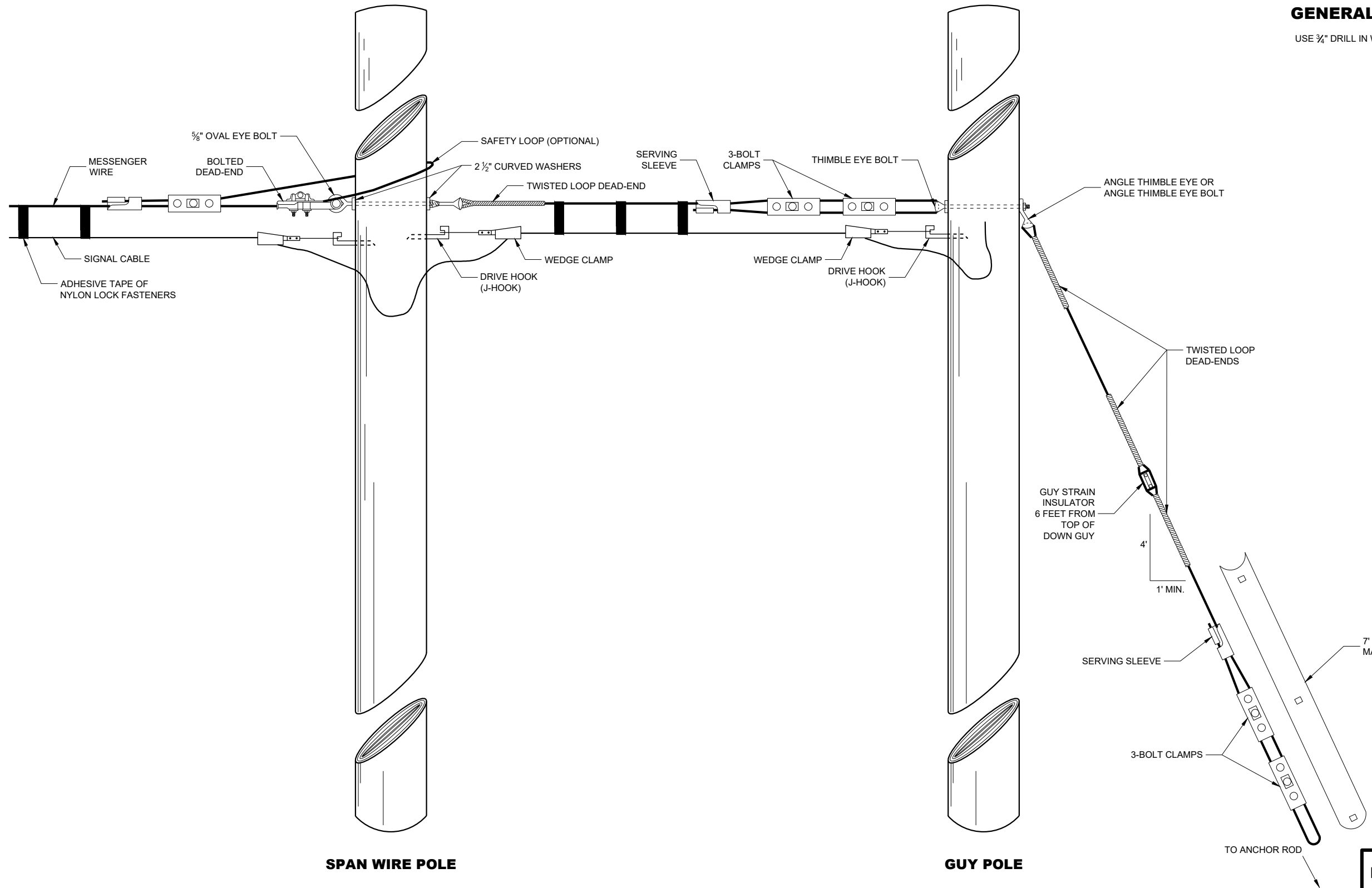
| OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES | |
|--|------------------|
| SPEED LIMIT | OFFSET DISTANCE* |
| GREATER THAN 45 MPH | 18 FT |
| 45 MPH OR LESS | 12 FT |
| 45 MPH OR LESS W/CURBS | 2 FT |

* NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

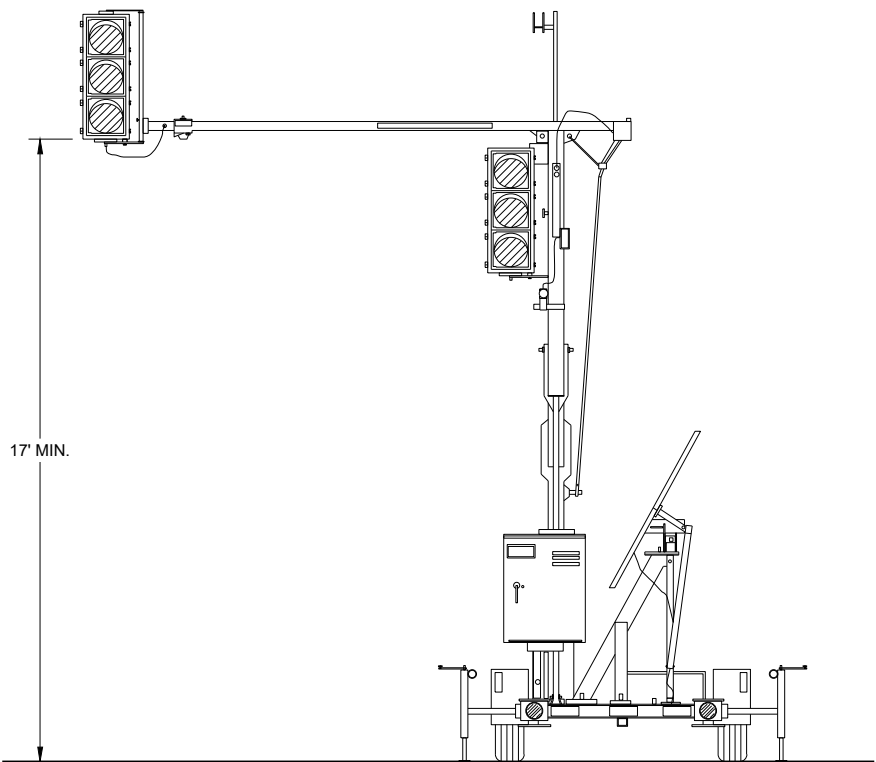
APPROVED
March 2018
DATE /S/ Ahmet Demirbilek
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



GENERAL NOTES
USE 3/4\"/>

TYPICAL DEAD-ENDINGS OR GUYING

| | |
|---|---|
| BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED June 2015 DATE | /S/ Ahmet Demerbilek ROADWAY STANDARDS DEVELOPMENT ENGINEER |
| FHWA | |

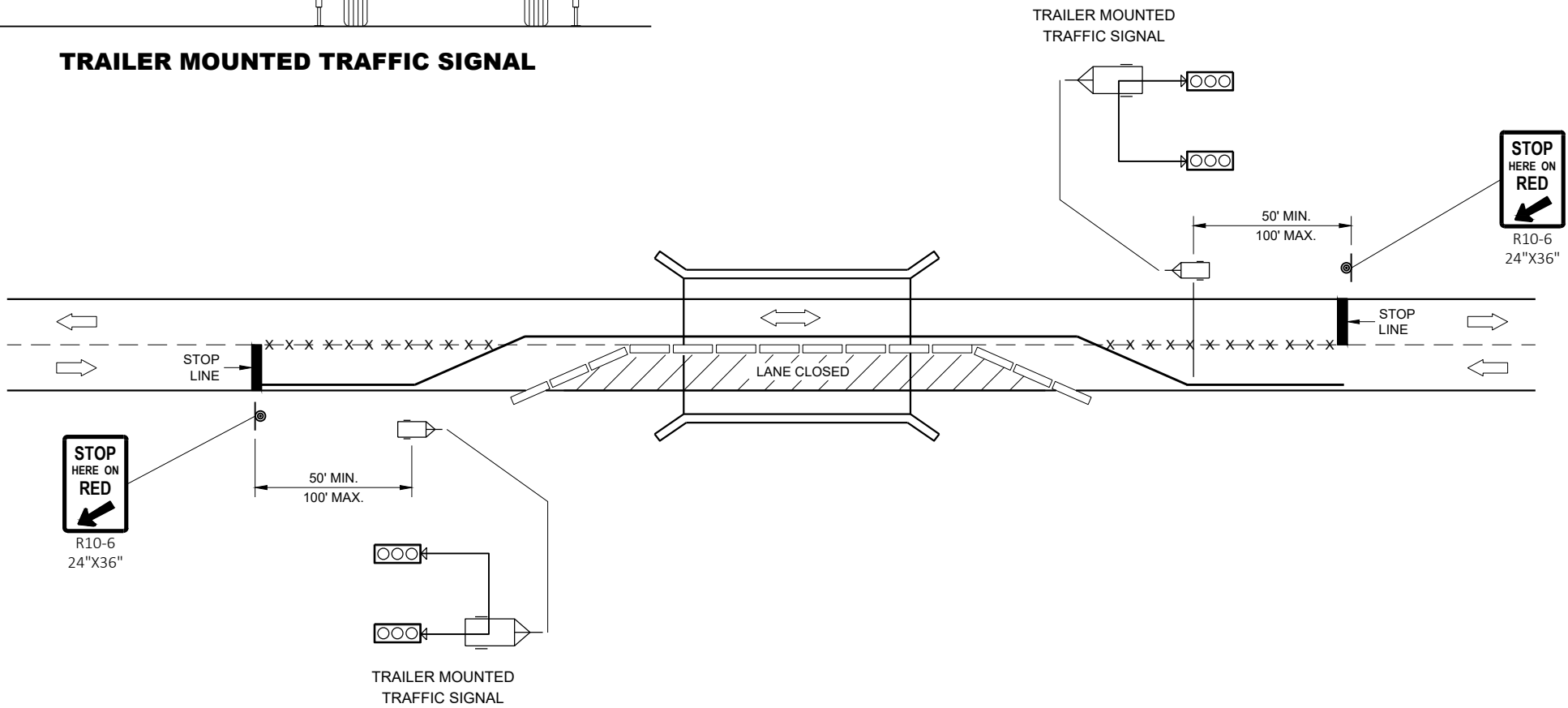


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAIL OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

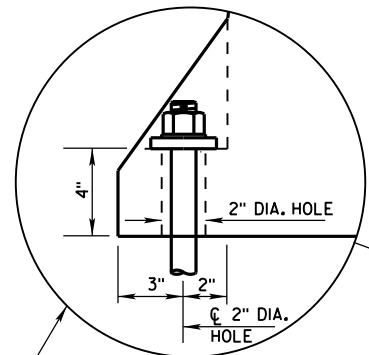
LEGEND

- POST MOUNTED SIGN
- TEMPORARY PRECAST CONCRETE BARRIER
- TRAILER MOUNTED TRAFFIC SIGNAL
- REMOVE PAVEMENT MARKINGS
- DIRECTION OF TRAFFIC

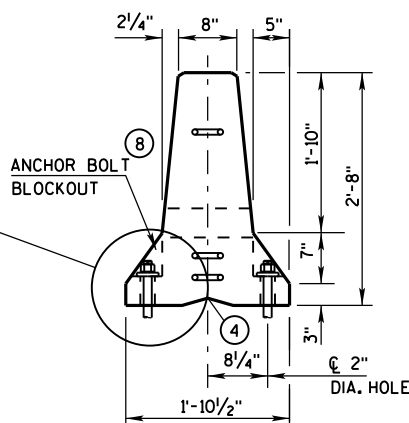
BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

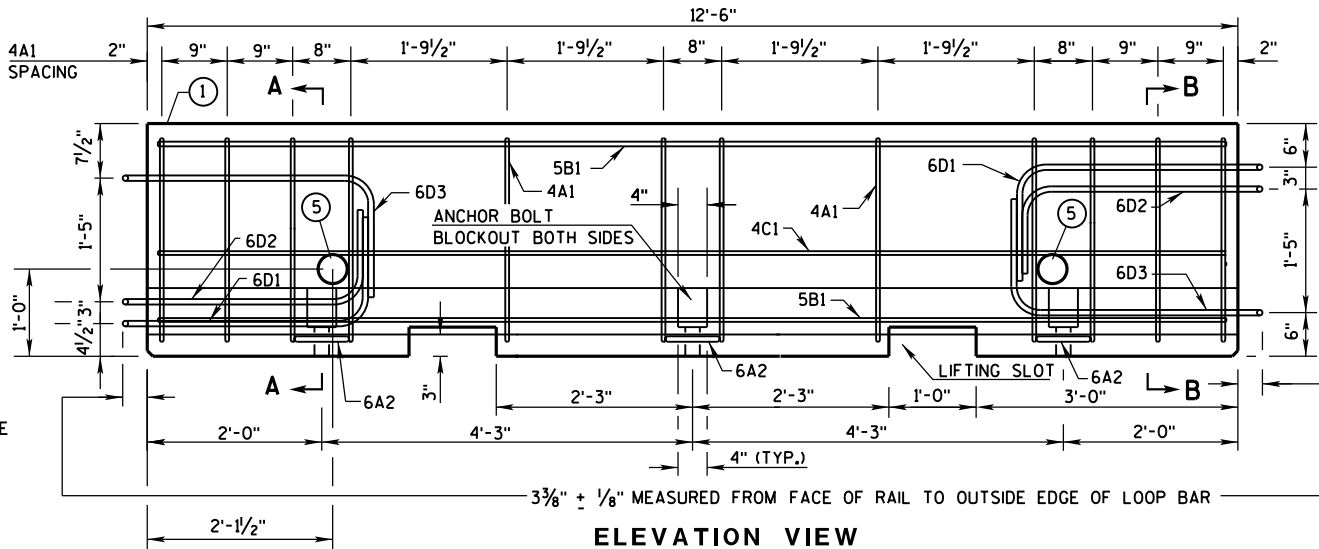
APPROVED
June 2015
DATE /S/ Ahmet Demerbilek
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



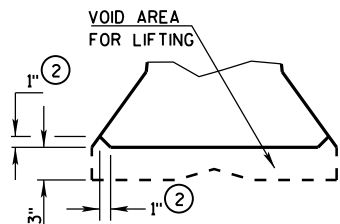
ANCHOR ON TRAFFIC SIDE
ONLY WHEN REQUIRED
(SEE SHEET D FOR ADDITIONAL
ANCHOR DETAIL)



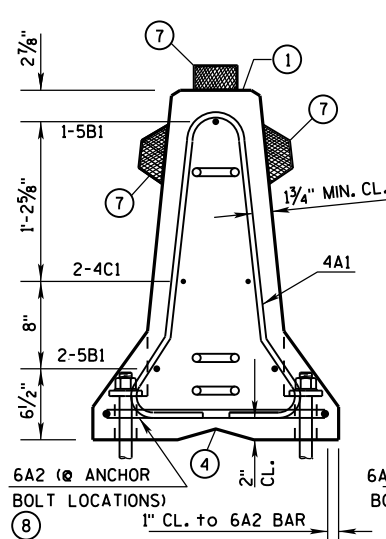
END VIEW



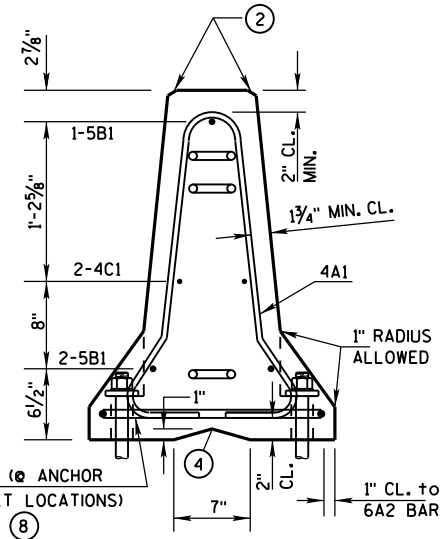
ELEVATION VIEW



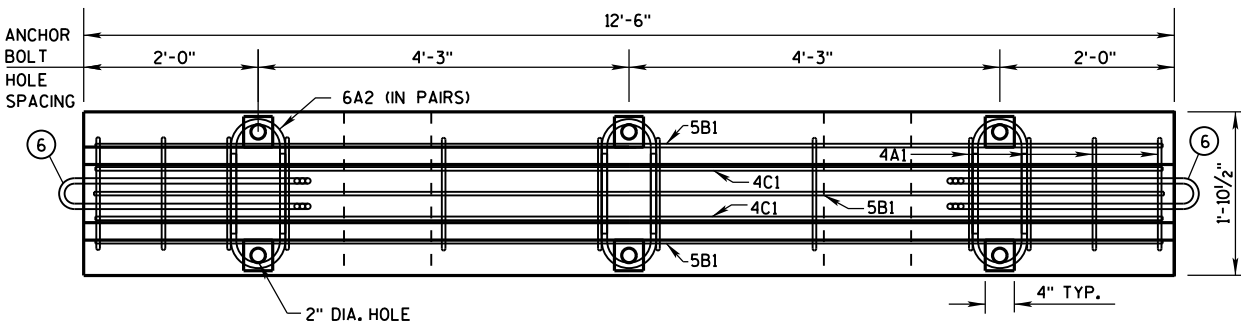
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

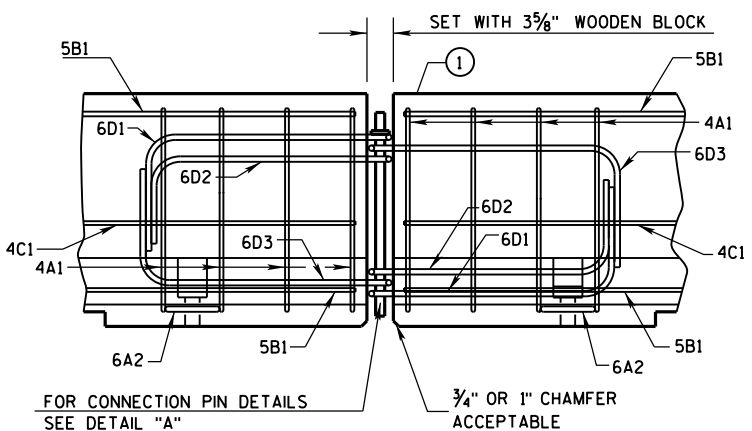


SECTION B-B
(STIRRUP PLACEMENT)

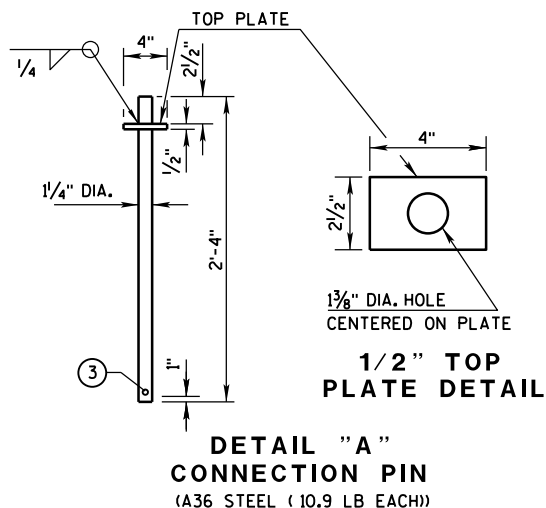


PLAN VIEW

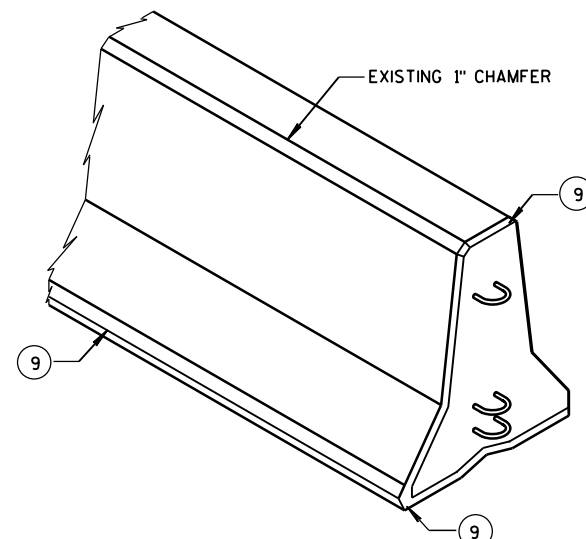
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-15(a) THRU 14B7-15(i).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - TYPE: WICBTP
 - MANUFACTURER
 - DATE MANUFACTURED (MONTH AND YEAR)
- 1" CHAMFER TO PREVENT SPALLING.
- A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- "V" NOTCH IS OPTIONAL.
- THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- SEE SHEET D FOR HOW TO ANCHOR BARRIER. SEE SHEET E FOR WHEN TO ANCHOR BARRIER.
- 1" CHAMFER OPTIONAL.

f'c = 4,000 psi

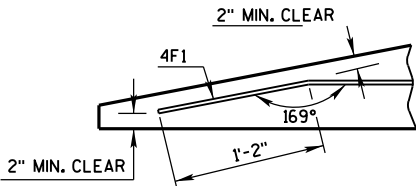
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

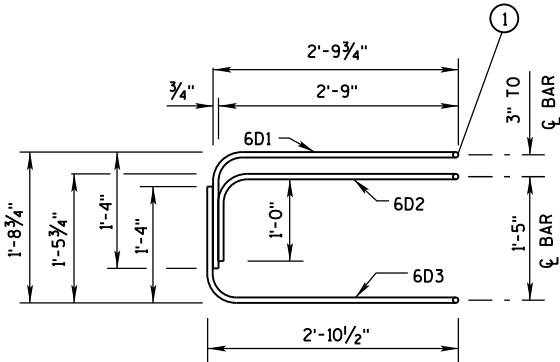
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

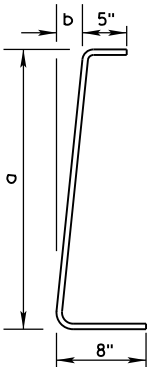
| BAR | BAR SIZE | NO. OF BARS | LENGTH FT. |
|---------------|----------|-------------|------------|
| 4V1 | 4 | 2 | 1'-11" |
| 4V2 | 4 | 2 | 2'-2" |
| 4V3 | 4 | 2 | 2'-6" |
| 4V4 | 4 | 2 | 2'-9" |
| 4V5 | 4 | 2 | 3'-2" |
| 4V6 | 4 | 2 | 3'-4" |
| 4F1 | 4 | 2 | 12'-0" |
| 4F2 | 4 | 2 | 7'-6" |
| 5F3 | 5 | 1 | 11'-9" |
| LOOP ASSEMBLY | | | |
| 6D1 | 6 | 1 | 8'-5" |
| 6D2 | 6 | 1 | 7'-7" |
| 6D3 | 6 | 1 | 8'-6" |



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



| BAR | a | b |
|-----|-----------|--------|
| V1 | 10" | 1" |
| V2 | 1'-1" | 1 1/4" |
| V3 | 1'-5" | 1 5/8" |
| V4 | 1'-8" | 1 7/8" |
| V5 | 2'-0 1/2" | 2 3/8" |
| V6 | 2'-3" | 2 3/4" |

4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

TAPER BARRIER SECTION

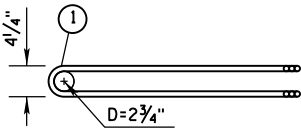
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

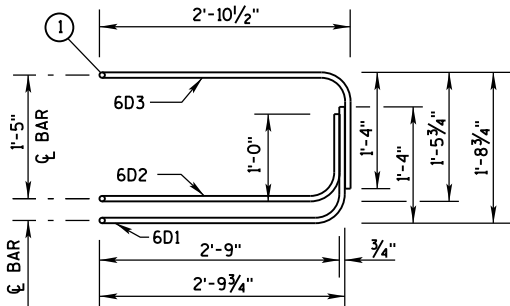
(PER 12'-6" BARRIER SECTION)

| BAR | BAR SIZE | NO. OF BARS | LENGTH FT. |
|---------------|----------|-------------|------------|
| 4A1 | 4 | 12 | 6'-0" |
| 6A2 | 6 | 6 | 2'-11" |
| 5B1 | 5 | 3 | 12'-2" |
| 4C1 | 4 | 2 | 12'-2" |
| LOOP ASSEMBLY | | | |
| 6D1 | 6 | 2 | 8'-5" |
| 6D2 | 6 | 2 | 7'-7" |
| 6D3 | 6 | 2 | 8'-6" |

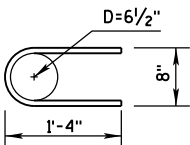


PLAN VIEW
LOOP BAR ASSEMBLY

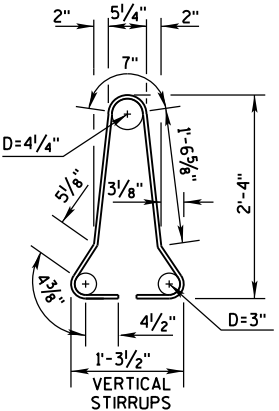
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

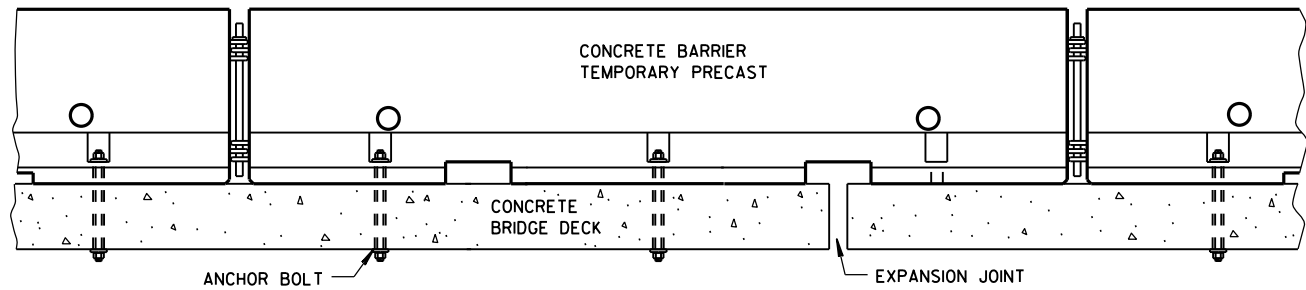
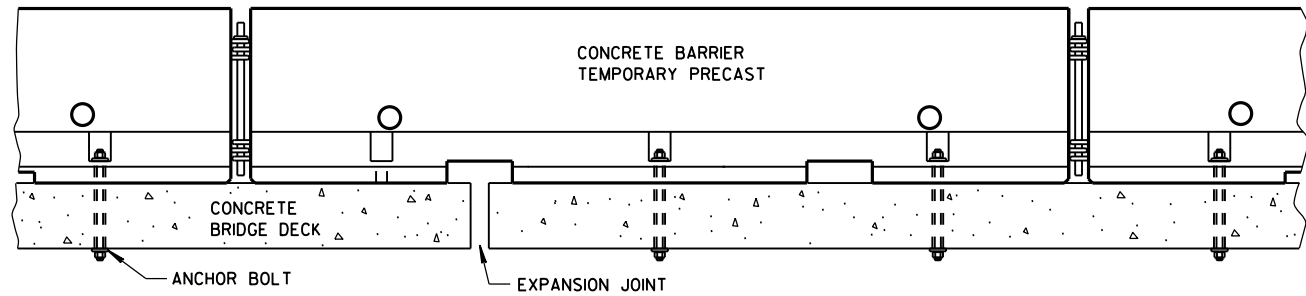


4A1

BARRIER SECTION

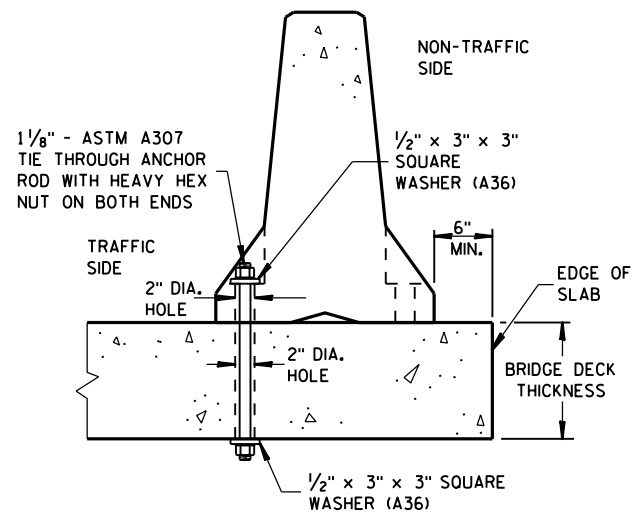
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



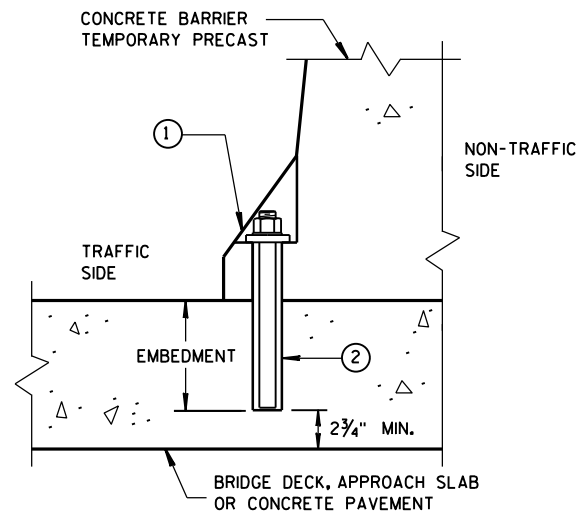
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



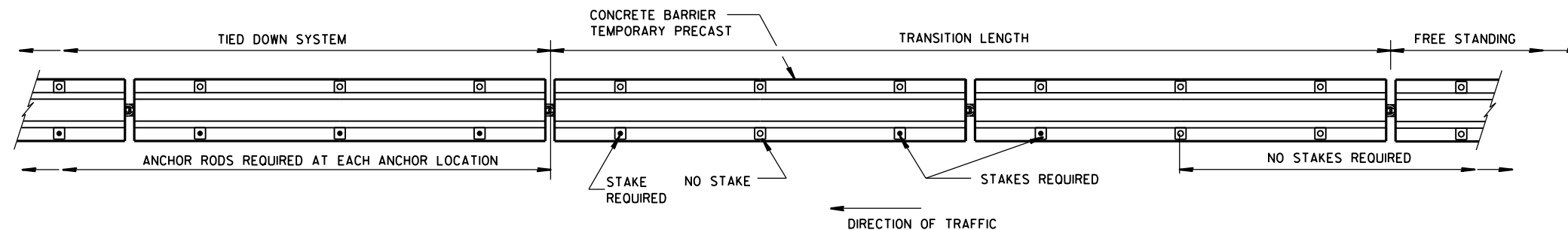
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



REMOVABLE ADHESIVE ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

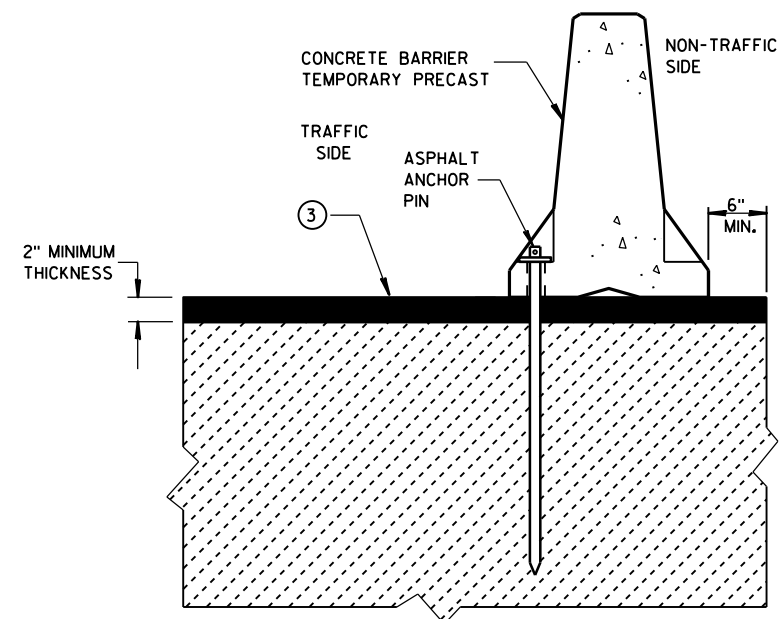
(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

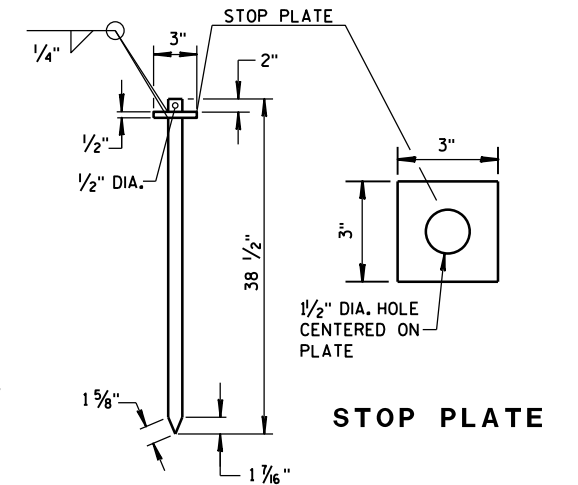
SEE SHEET E FOR WHEN TO ANCHOR. OTHER PARTS OF THE PLAN MAY SHOW ADDITIONAL LOCATIONS REQUIRING ANCHORING.

REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERCIAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.

- ① 1/8" DIAMETER A307 THREADED ROD, 1/2" X 3" X 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ② ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.12 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.
- ③ ASPHALT SURFACE SHOWN. CONTRACTOR MAY DRILL THROUGH CONCRETE PAVEMENT AND THEN DRIVE ASPHALT ANCHOR PIN.



STAKE DOWN INSTALLATION FOR ASPHALTIC SURFACE

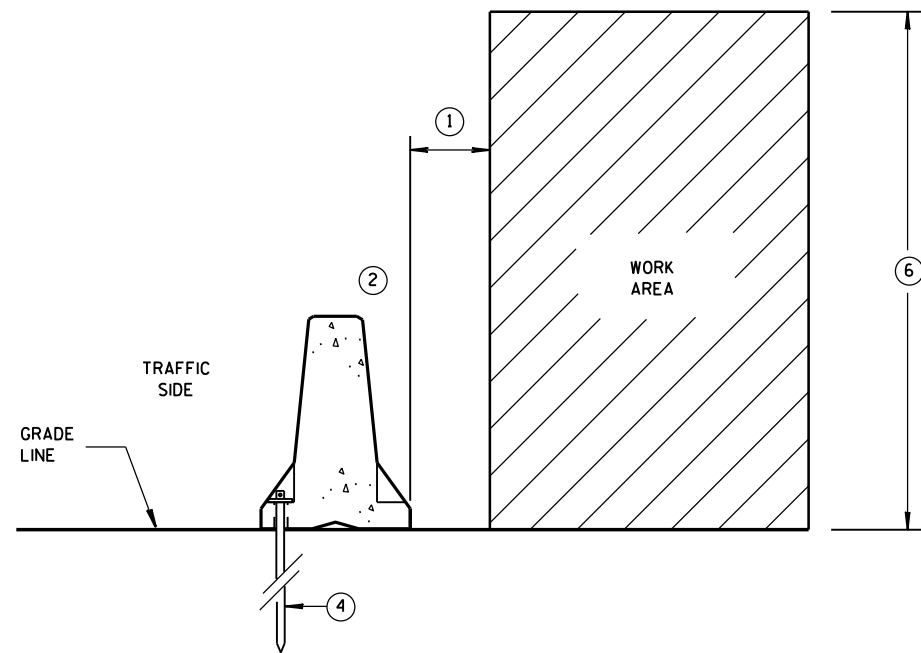


ASPHALT ANCHOR PIN

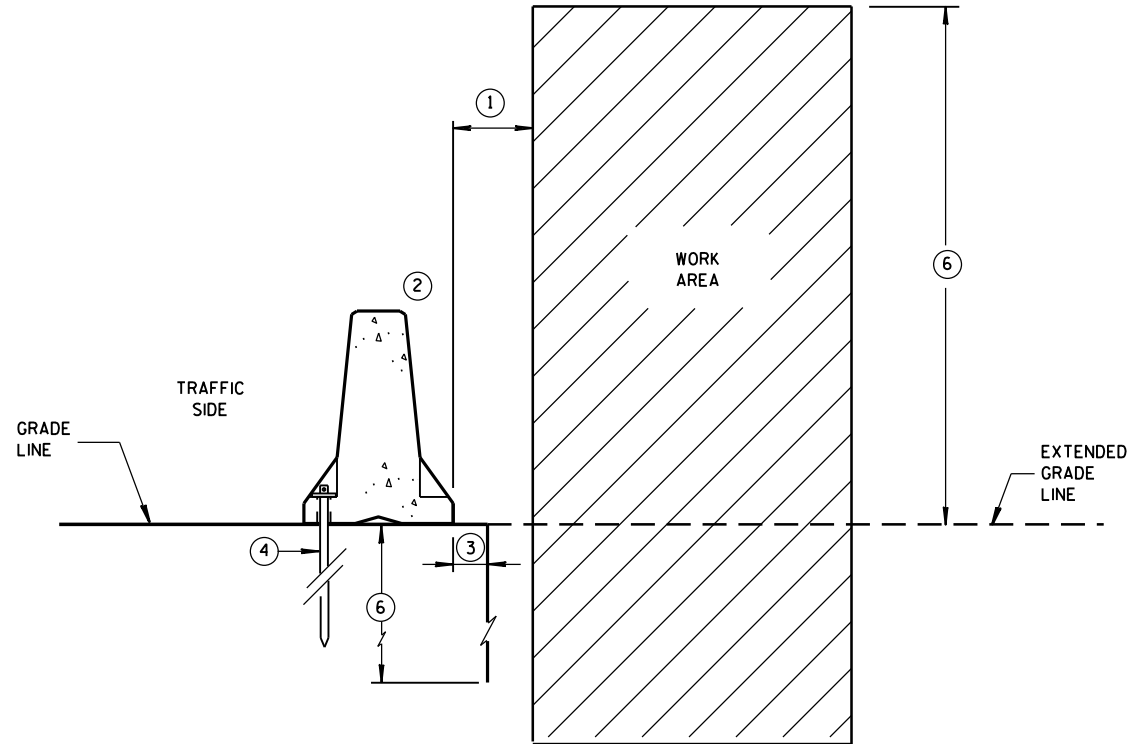
(ASTM A36 STEEL)

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**ANCHORED BARRIER SPACE REQUIREMENTS
FOR HAZARDS EXTENDED
ABOVE THE GRADE LINE**

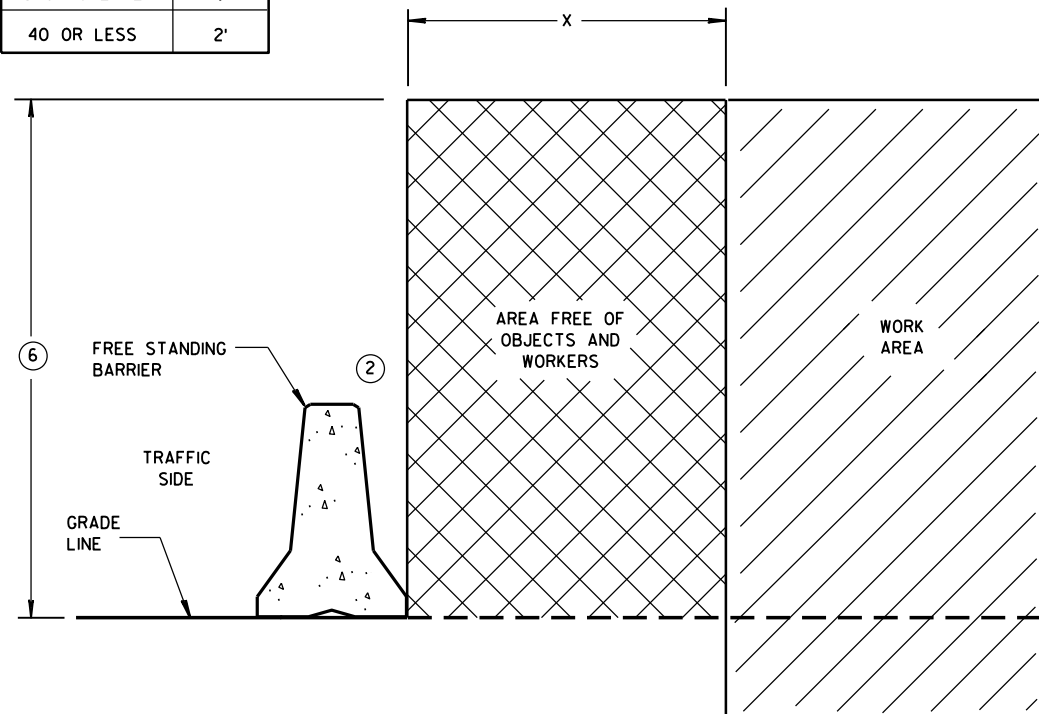


**ANCHORED BARRIER SPACE REQUIREMENTS
ON VERTICAL DROP OFFS**

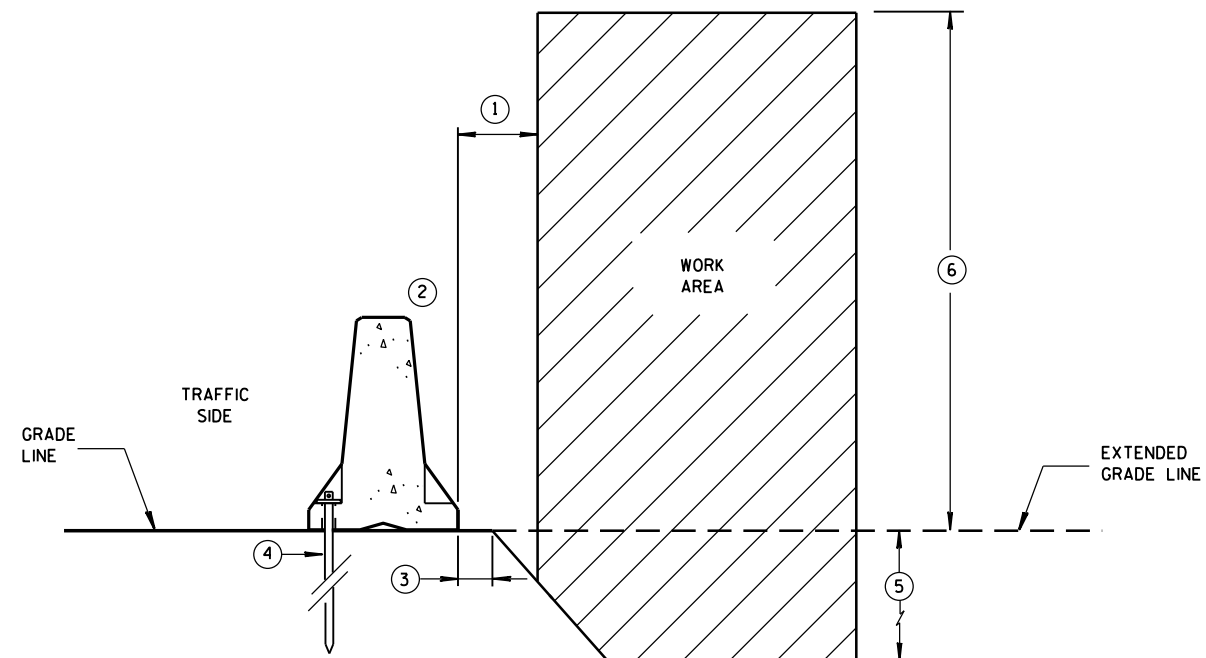
GENERAL NOTES

- ① WHEN OBJECTS EXTEND ABOVE THE GRADE, A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT. SEE OTHER DETAILS FOR FOR THE MINIMUM OFFSET FROM BACK OF BARRIER TO SLOPES OR VERTICAL DROPS.
- ② OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR LEANED AGAINST THE BARRIER WITHOUT PERMISSION OF THE PROJECT ENGINEER.
- ③ SEE OTHER DETAIL ON SHEET "D" FOR SPACE REQUIREMENTS.
- ④ SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR A STAKE DOWN FOR ASPHALTIC SURFACE TREATMENT DETAILS. ASPHALTIC ANCHOR SHOWN.
- ⑤ DEPTH OF 3 FEET OR MORE.
- ⑥ Y = 6'-6".

| POSTED SPEED MPH | X |
|---------------------|----|
| 45 OR GREATER | 4' |
| 40 OR LESS | 2' |



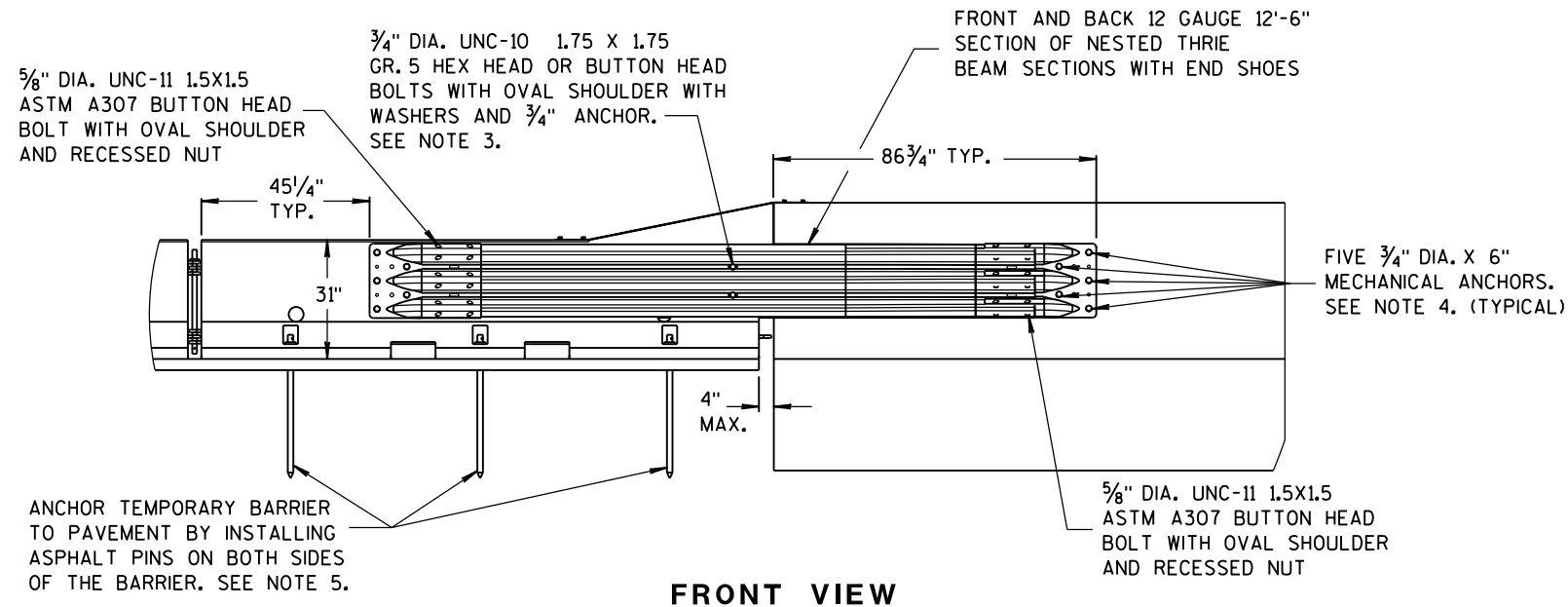
FREE STANDING BARRIER SPACE REQUIREMENTS



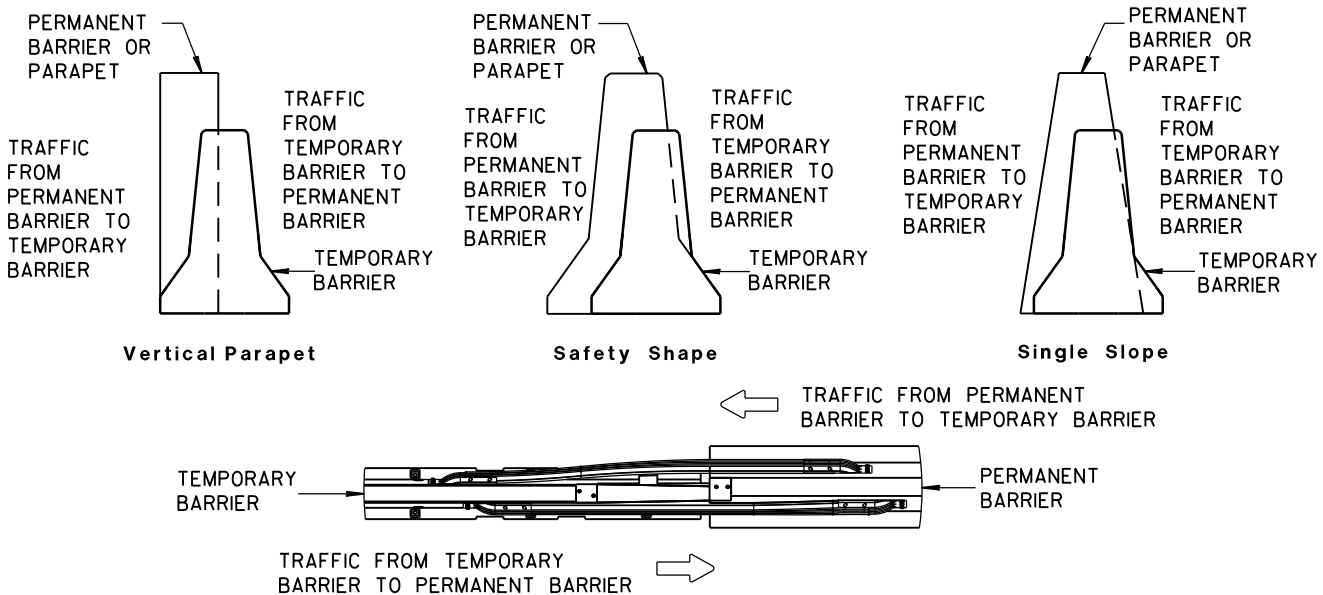
**ANCHORED BARRIER SPACE REQUIREMENTS
ON SLOPES**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



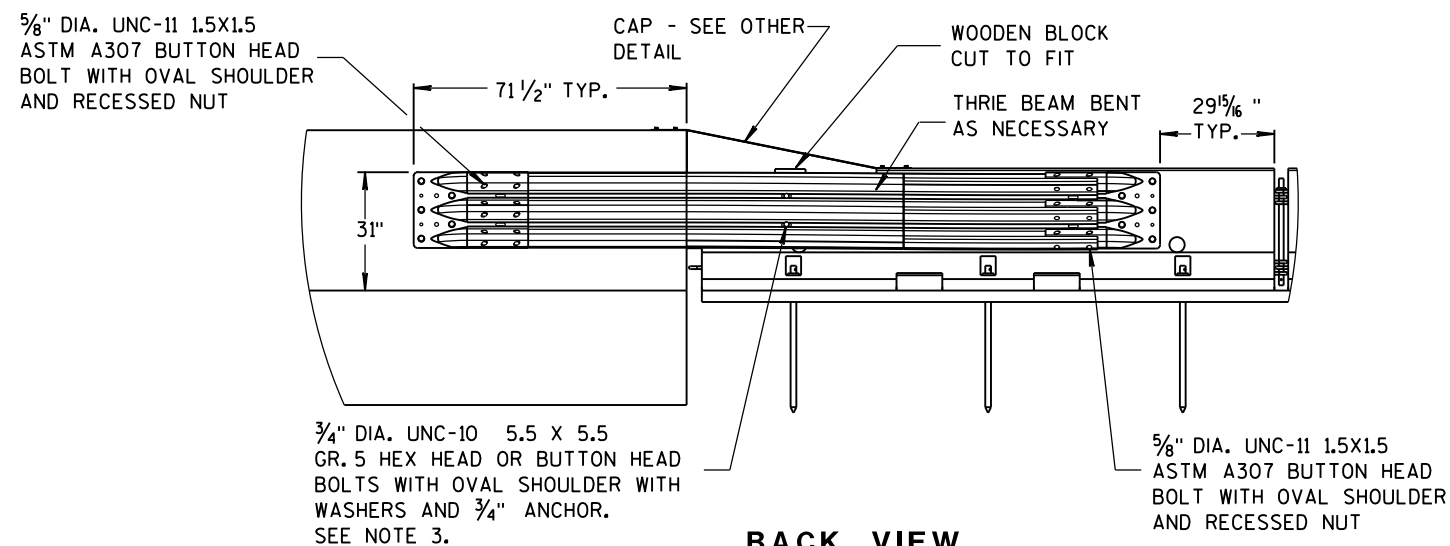
FRONT VIEW



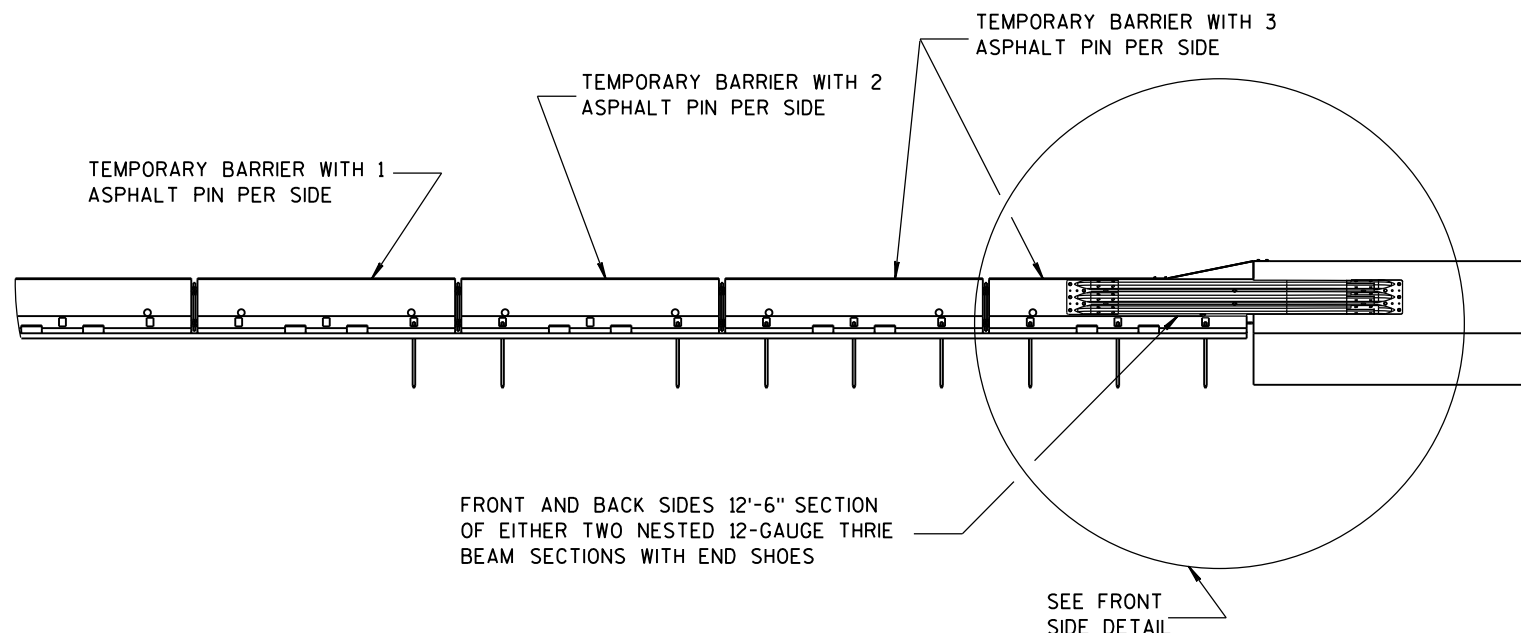
TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

NOTES

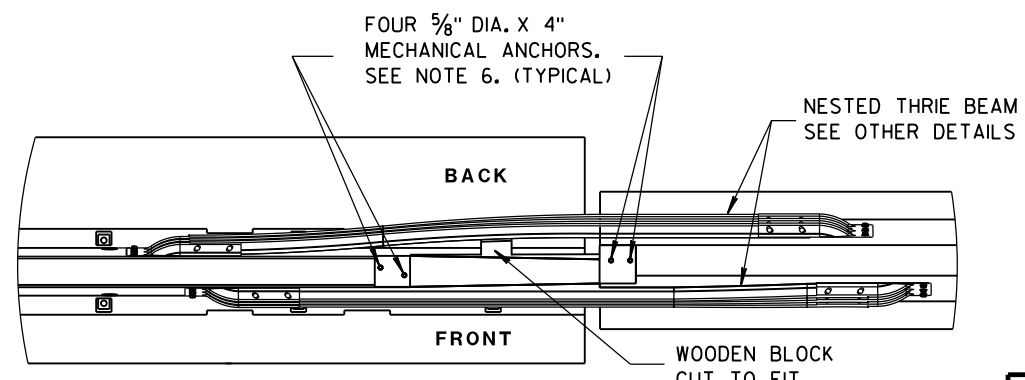
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.



BACK VIEW



FRONT VIEW

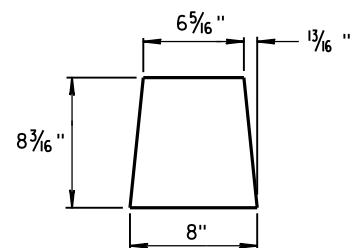


PLAN VIEW

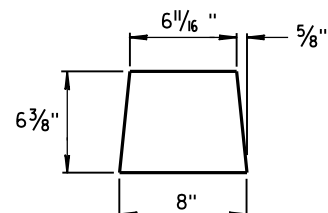
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

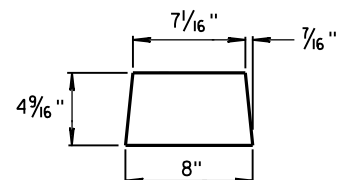
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



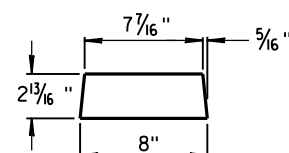
GUSSET 1



GUSSET 2

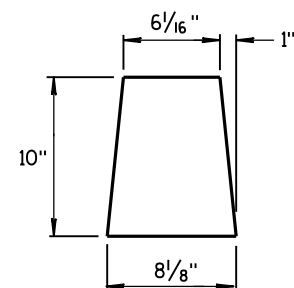


GUSSET 3

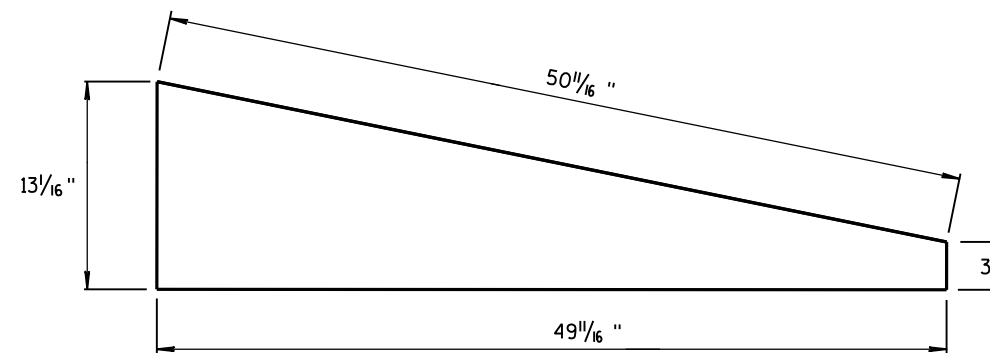


GUSSET 4

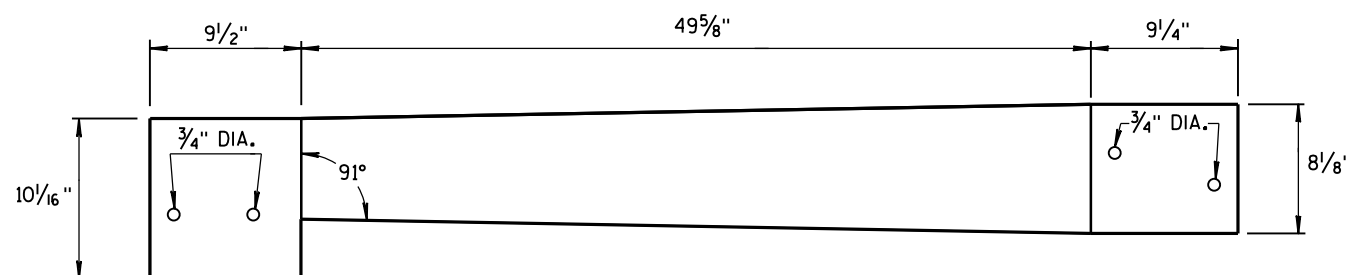
GUSSETS



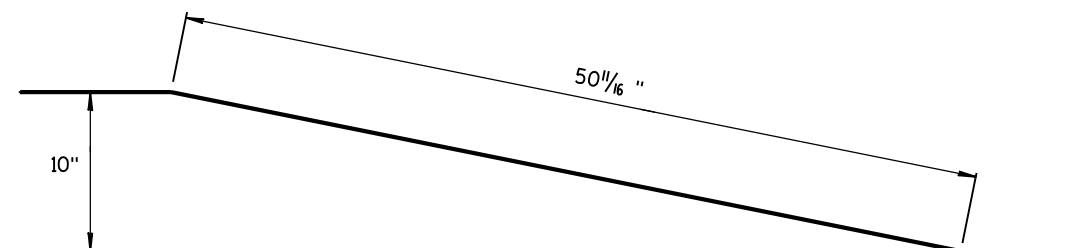
END PLATE



SIDE PLATE

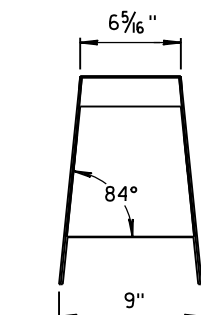
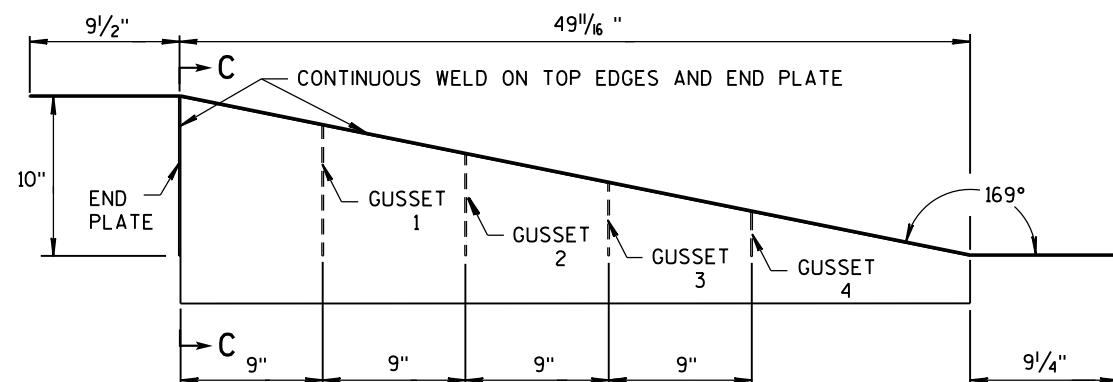
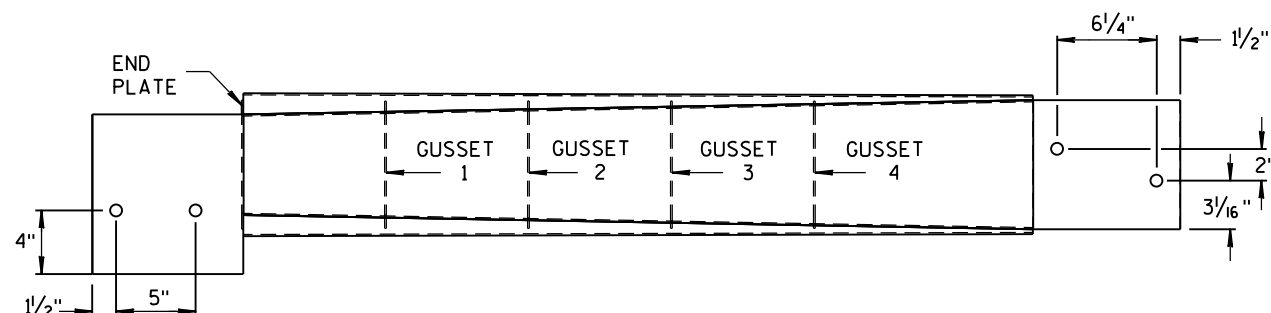


TOP PLATE



SIDE, TOP AND END PLATES FOR CAP FROM TEMPORARY CONCRETE BARRIER TO 42" PERMANENT CONCRETE BARRIER

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

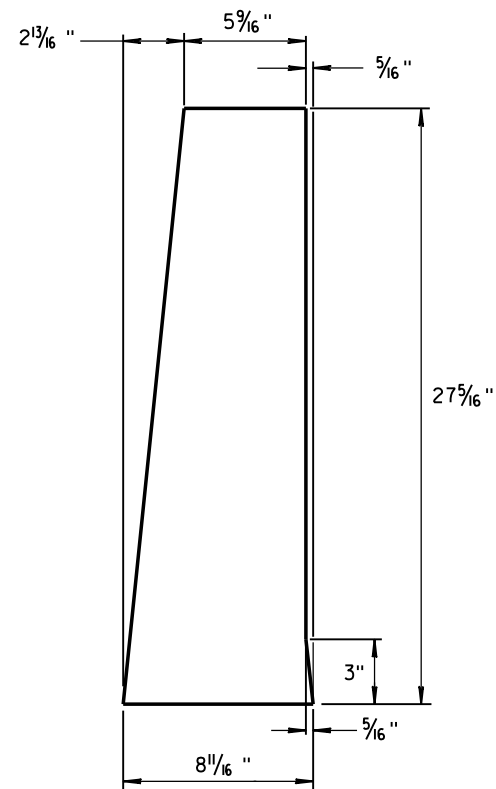
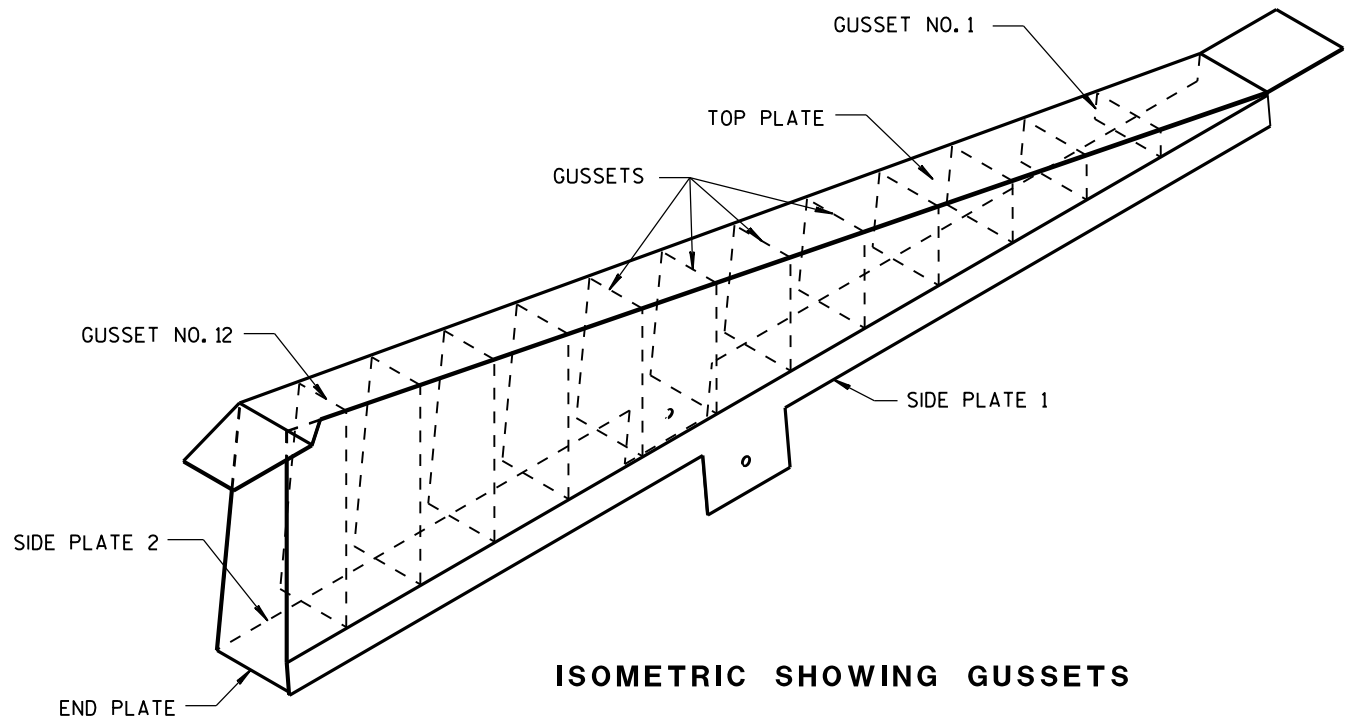
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

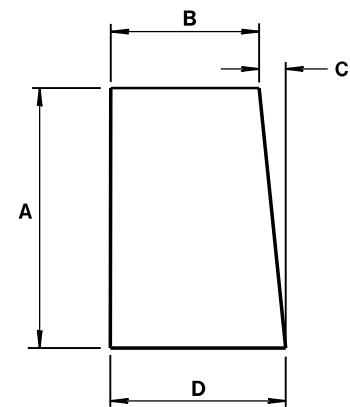
CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 42" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

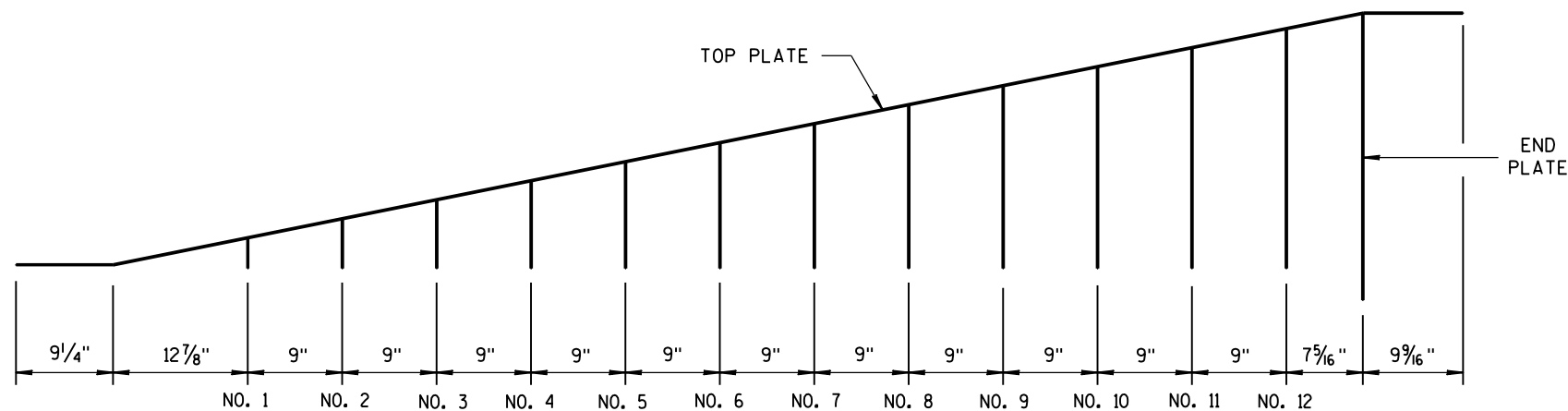


ALL GUSSETS 1/8" STEEL PLATE

| GUSSET DIMENSIONS | | | | |
|-------------------|------------|-----------|-----------|----------|
| GUSSET NO. | A | B | C | D |
| 1 | 2 7/8" | 7 3/4" | 1/4" | 8 |
| 2 | 4 1/16 " | 7 9/16 " | 1/2" | 8 |
| 3 | 6 1/2" | 7 3/8" | 1 1/16 " | 8 1/16 " |
| 4 | 8 5/16" | 7 3/16" | 7/8" | 8 1/16 " |
| 5 | 10 1/8" | 7" | 1 1/16 " | 8 1/16 " |
| 6 | 11 5/16 " | 6 13/16 " | 1 1/4" | 8 1/16 " |
| 7 | 13 3/4" | 6 5/8" | 1 7/16 " | 8 1/16 " |
| 8 | 15 9/16 " | 6 7/16 " | 1 9/16 " | 8 1/16 " |
| 9 | 17 3/8" | 6 1/4" | 1 13/16 " | 8 1/16 " |
| 10 | 19 3/16" | 6 1/16" | 1 15/16 " | 8 1/16 " |
| 11 | 21" | 5 7/8" | 2 3/16" | 8 1/16 " |
| 12 | 22 13/16 " | 5 11/16 " | 2 5/16" | 8 1/16 " |

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

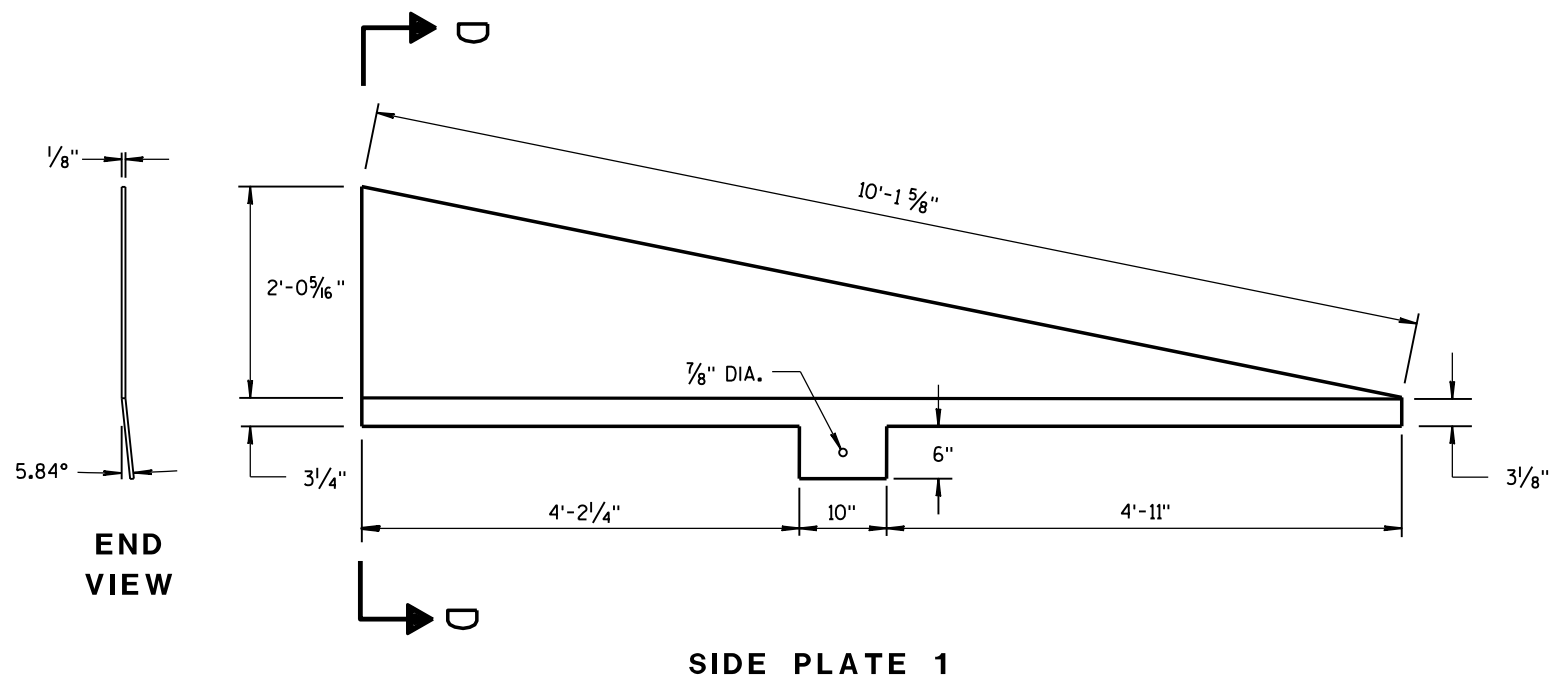
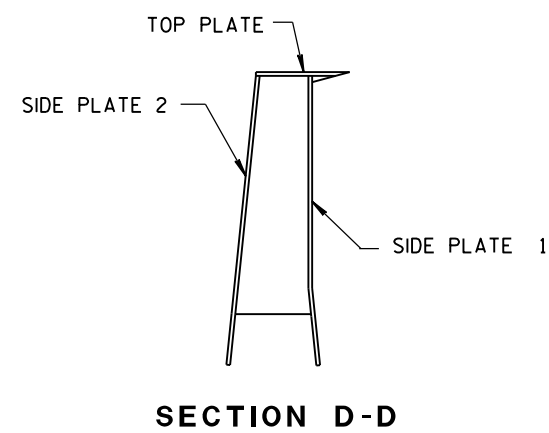
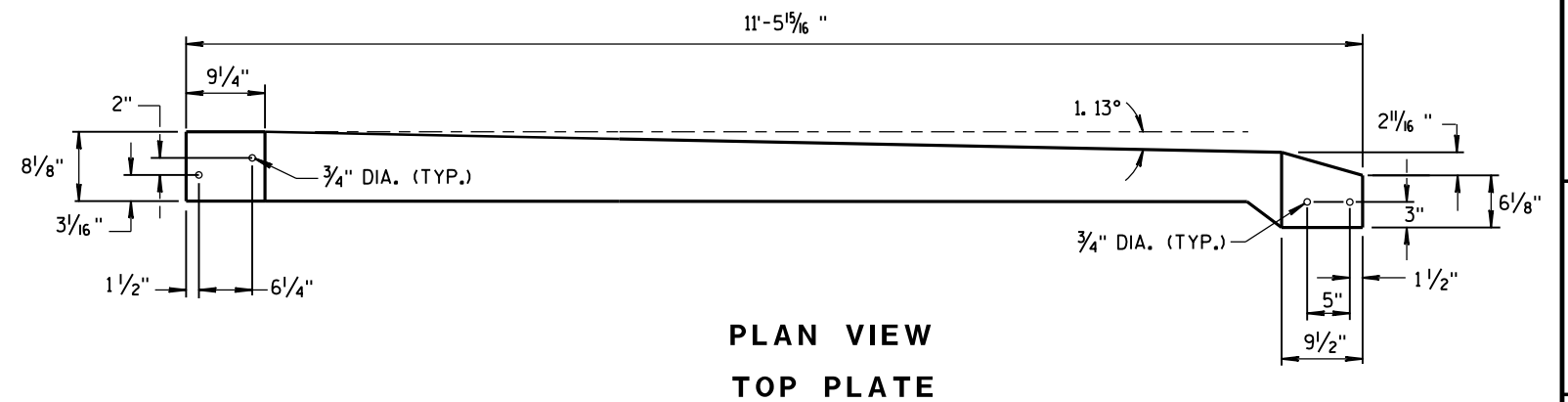
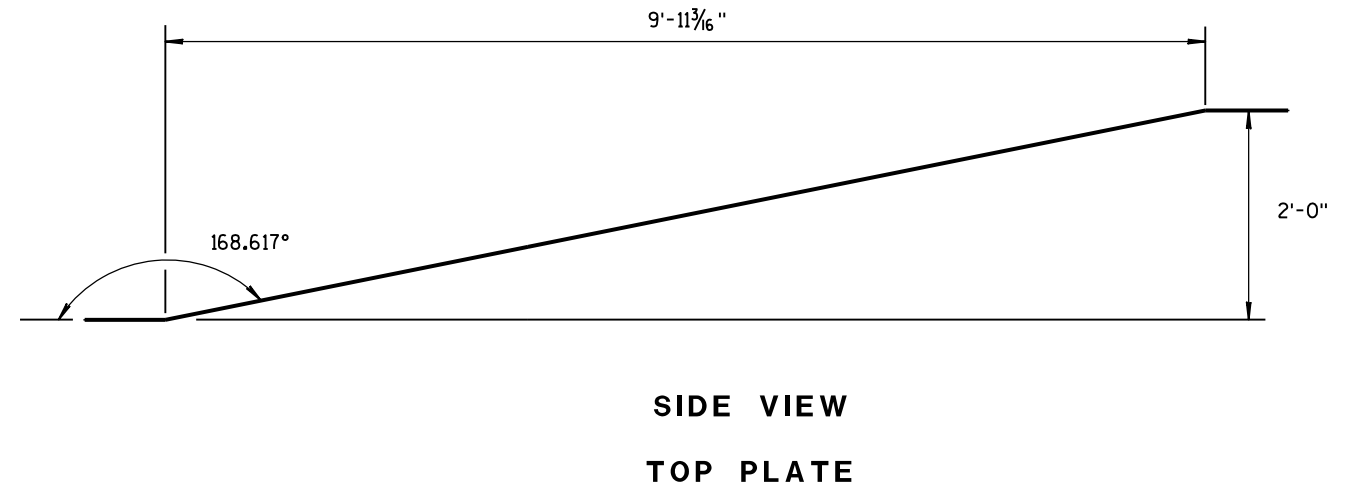
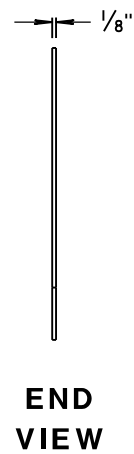
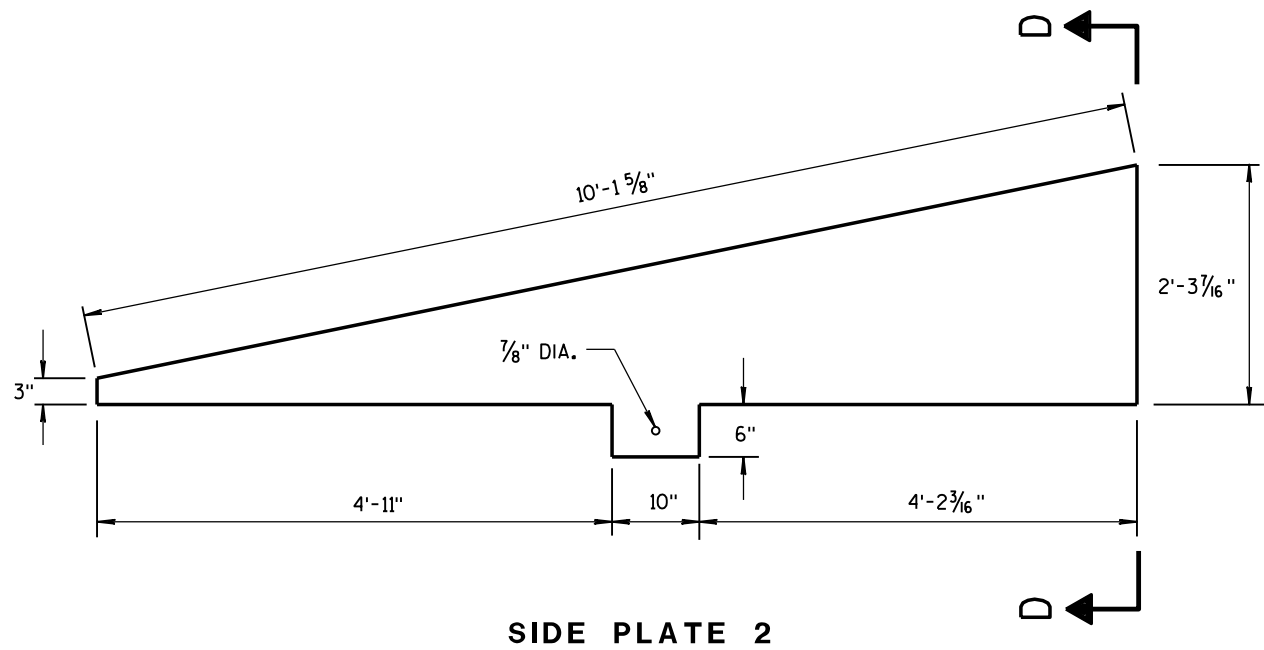
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

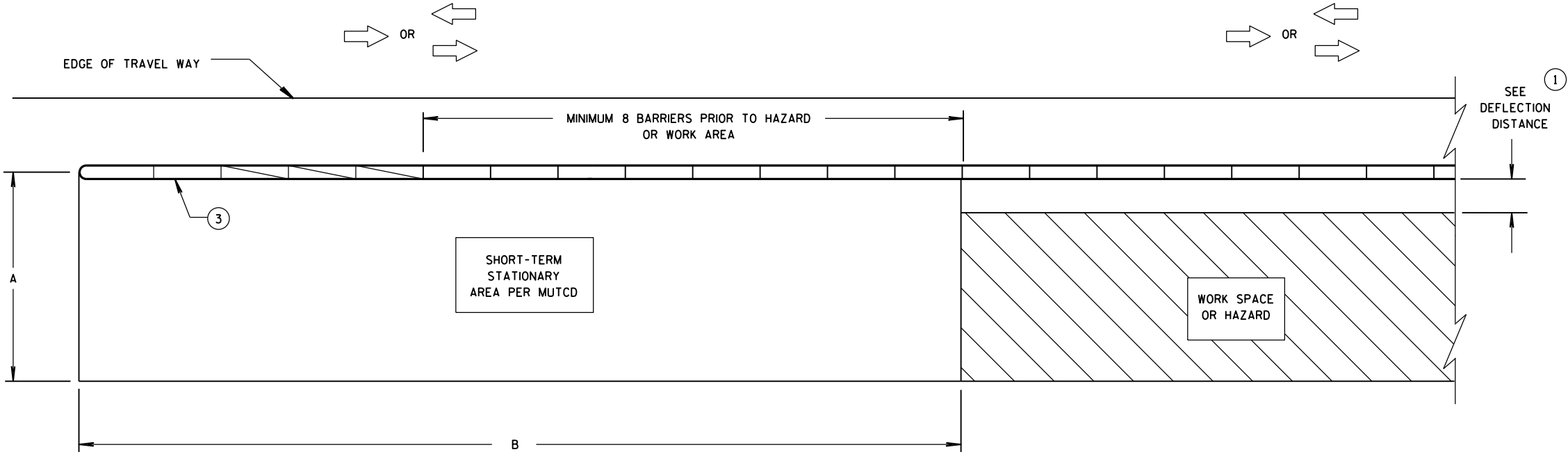
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

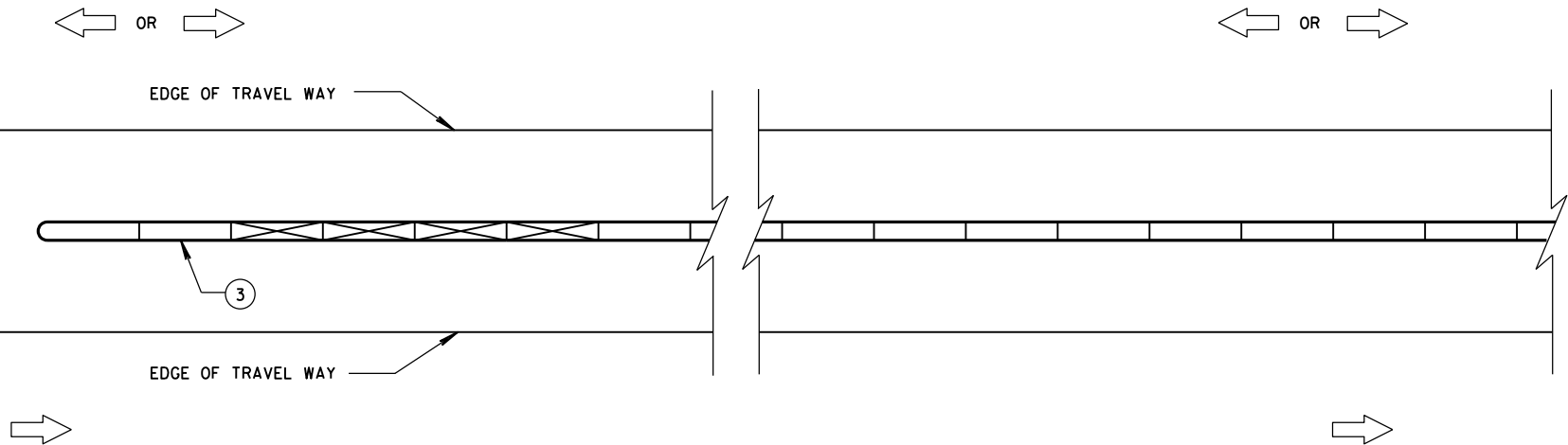


**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

| | |
|--|--|
| CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED June 2017 DATE | /S/ Rodney Taylor ROADWAY STANDARD DEVELOPMENT UNIT SUPERVISOR |
| FHWA | |



CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER



CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER

GENERAL NOTES

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.

TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

- ① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.
- ② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.
- ③ ANCHOR TEMPORARY BARRIER ACCORDING TO CRASH CUSHION OR SAND BARREL MANUFACTURER'S RECOMMENDATIONS. IF MANUFACTURER'S RECOMMENDATIONS ARE NOT PROVIDED, ANCHOR 3 PINS ON TRAFFIC SIDE.

DIMENSION A TABLE ②

| FACILITY | POSTED SPEED MPH | DIMENSION A | |
|------------------------|--------------------------------|-------------|------------|
| | | MIN. FT | MAX. FT |
| FREEWAY/EXPRESSWAY | ALL | 15 | 20 |
| NON-FREEWAY/EXPRESSWAY | GREATER THAN OR EQUAL TO 45 | 10 | 15 |
| NON-FREEWAY/EXPRESSWAY | LESS THAN 45 | 8 | 10 |
| AADT LESS THAN 1,500 | ALL | 8 | 10 |

DIMENSION B TABLE ②

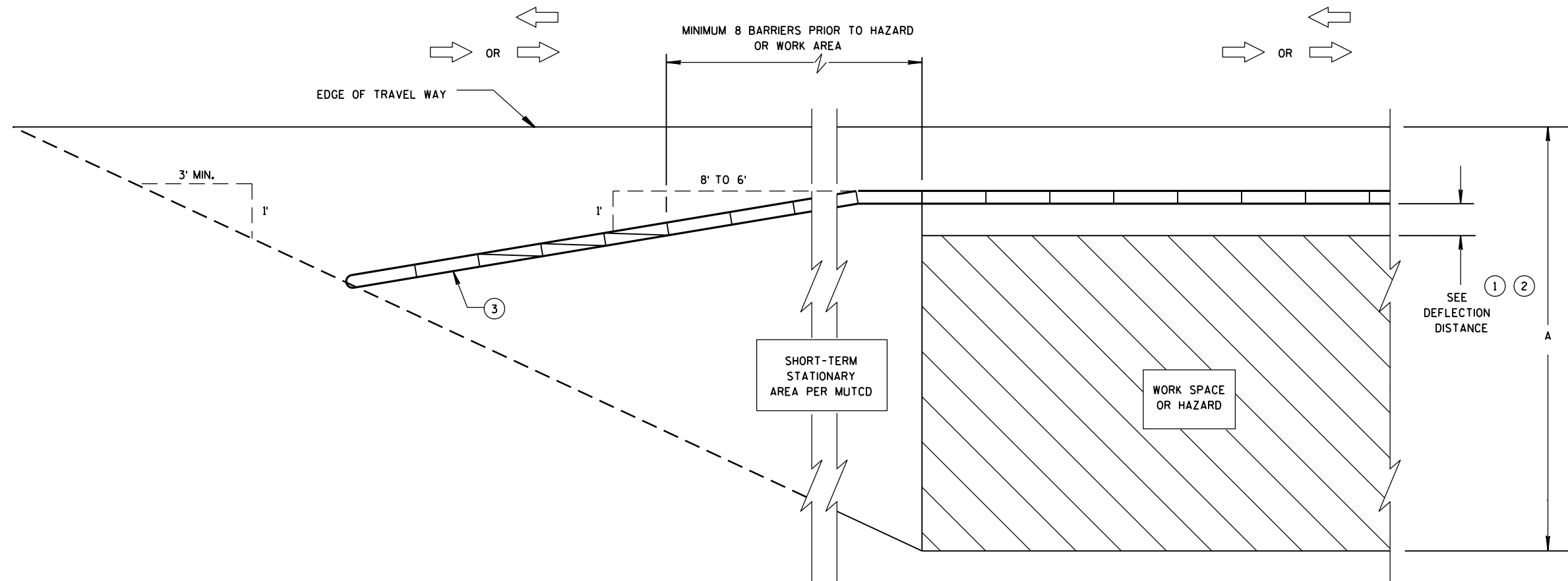
| POSTED SPEEDS MPH | DIMENSION B FT |
|----------------------|-------------------|
| 20 | 115 |
| 25 | 155 |
| 30 | 200 |
| 35 | 250 |
| 40 | 305 |
| 45 | 360 |
| 50 | 425 |
| 55 | 495 |
| 60 | 570 |
| 65 | 645 |

LEGEND

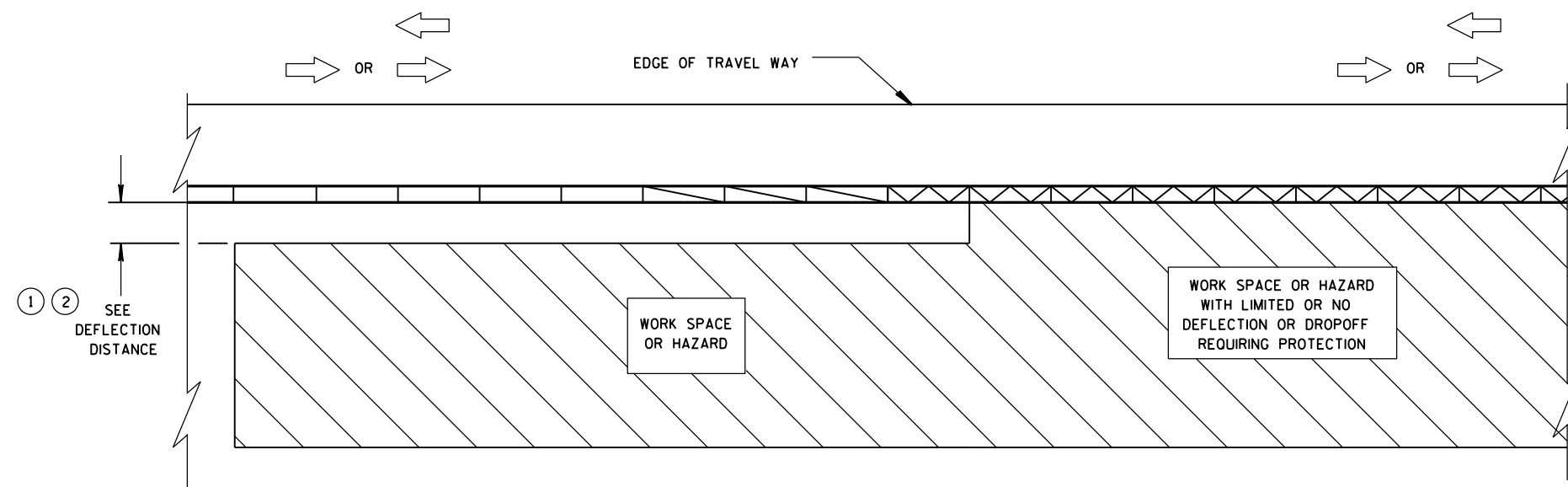
- DIRECTION OF TRAVEL →
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



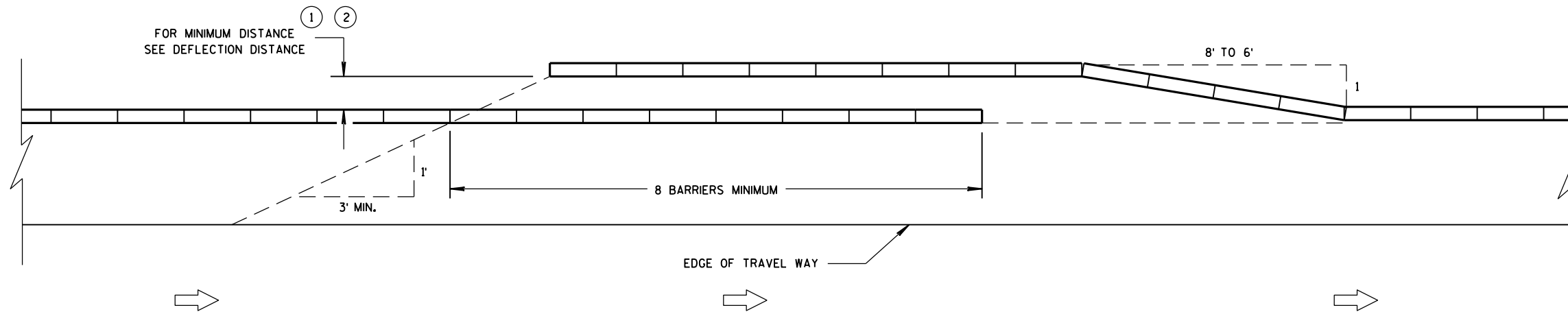
**TRANSITION FROM FREE STANDING TEMPORARY BARRIER
TO ANCHORED BARRIER**

LEGEND

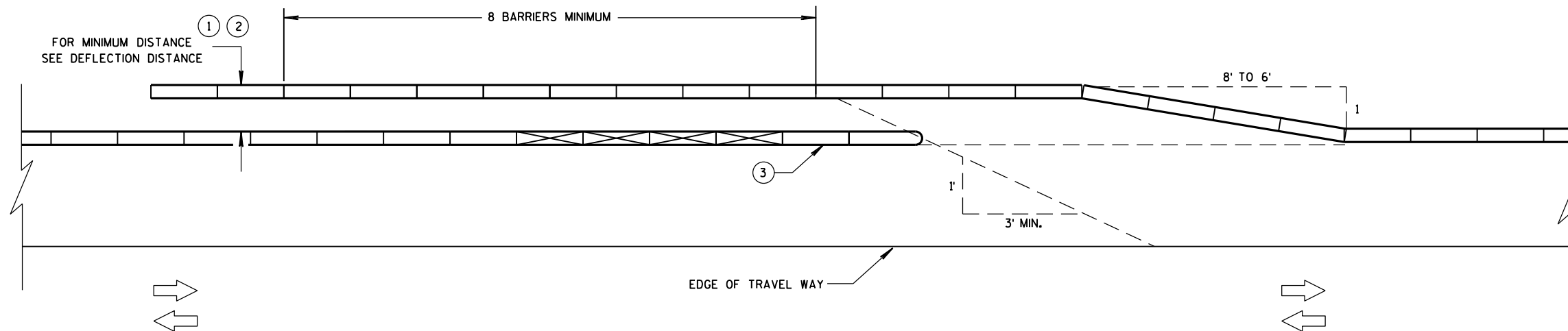
| | |
|---|--|
| DIRECTION OF TRAVEL | |
| CRASH CUSHION OR SAND BARREL ARRAY | |
| SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS | |
| SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS | |
| 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER | |
| PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET | |
| FREE STANDING TEMPORARY BARRIER | |

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

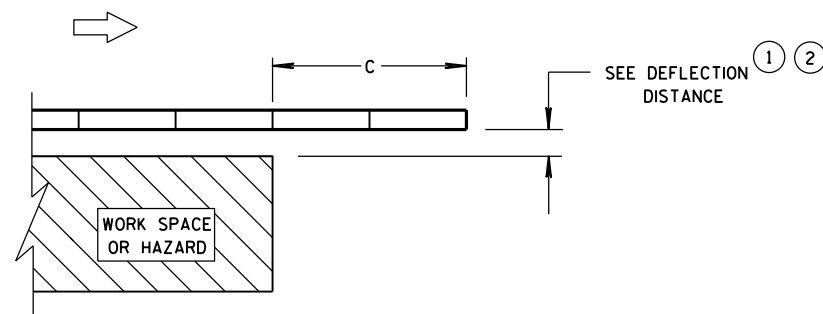
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



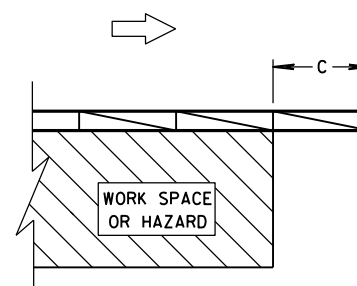
TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC



TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC



**ENDING TEMPORARY BARRIER
DOWNSTREAM - UNANCHORED**



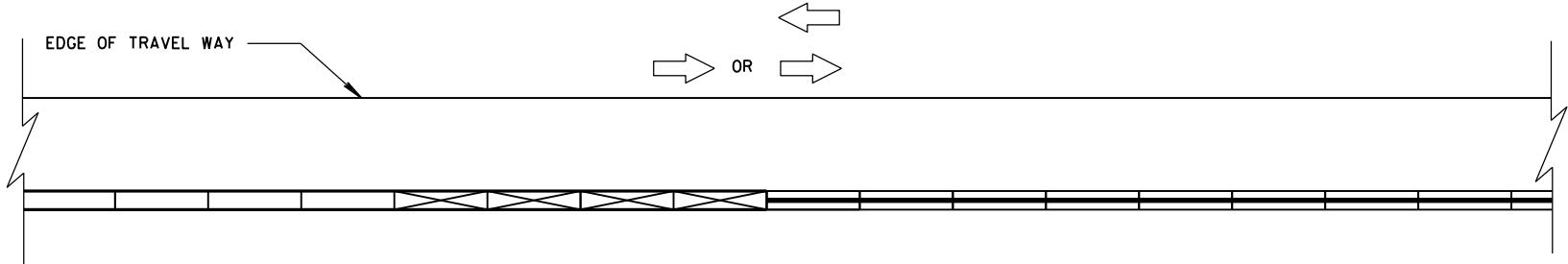
**ENDING TEMPORARY BARRIER
DOWNSTREAM - ANCHORED**

LEGEND

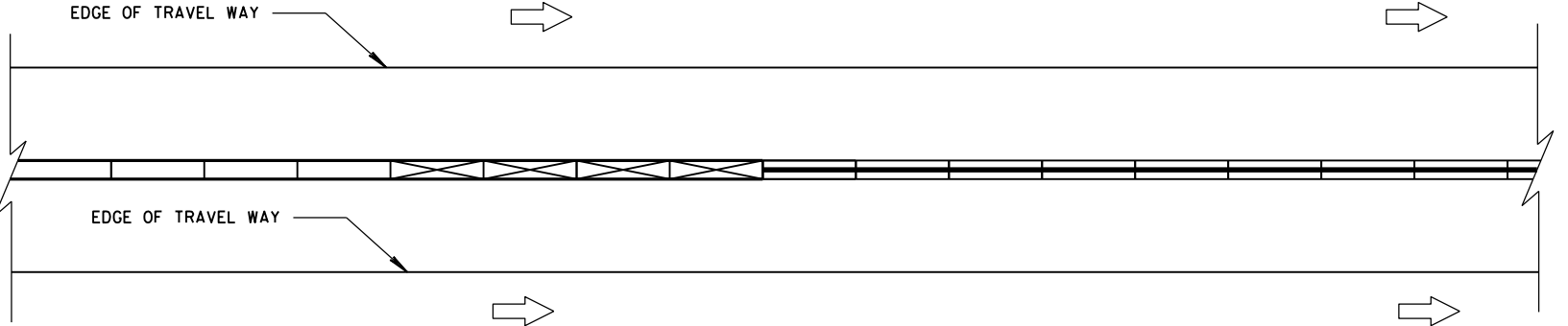
| | |
|---|--|
| DIRECTION OF TRAVEL | |
| CRASH CUSHION OR SAND BARREL ARRAY | |
| SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS | |
| SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS | |
| 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER | |
| PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET | |
| FREE STANDING TEMPORARY BARRIER | |

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



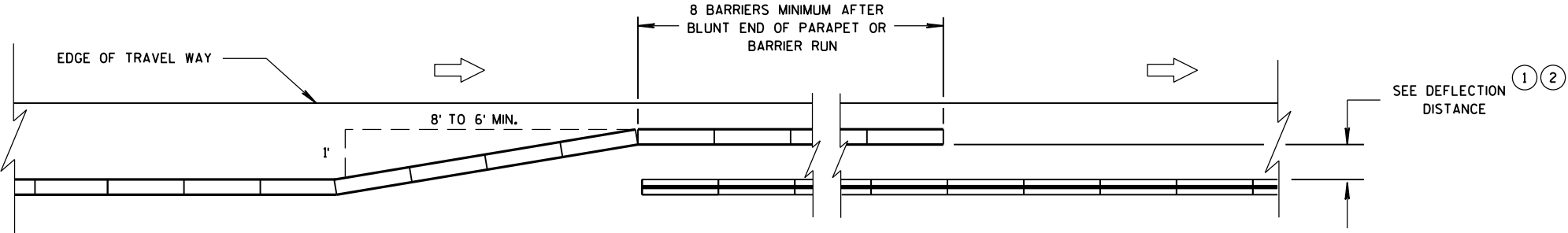
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON ONE SIDE



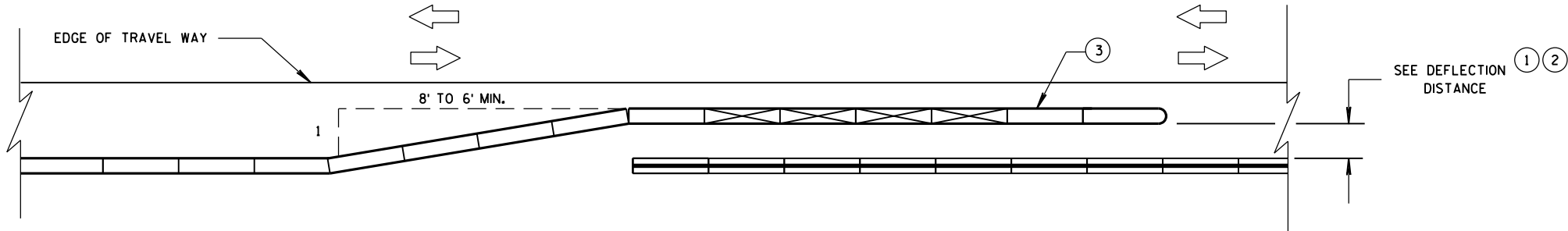
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
ONE WAY TRAFFIC



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
TWO WAY TRAFFIC

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

DIMENSION C TABLE

2

| AVAILABLE DEFLECTION DISTANCE | MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT |
|--|--|
| GREATER THAN 8' | 12.5 |
| LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4' | 50 |
| LESS THAN OR EQUAL TO 4' | 100 |

6

6

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

DATE

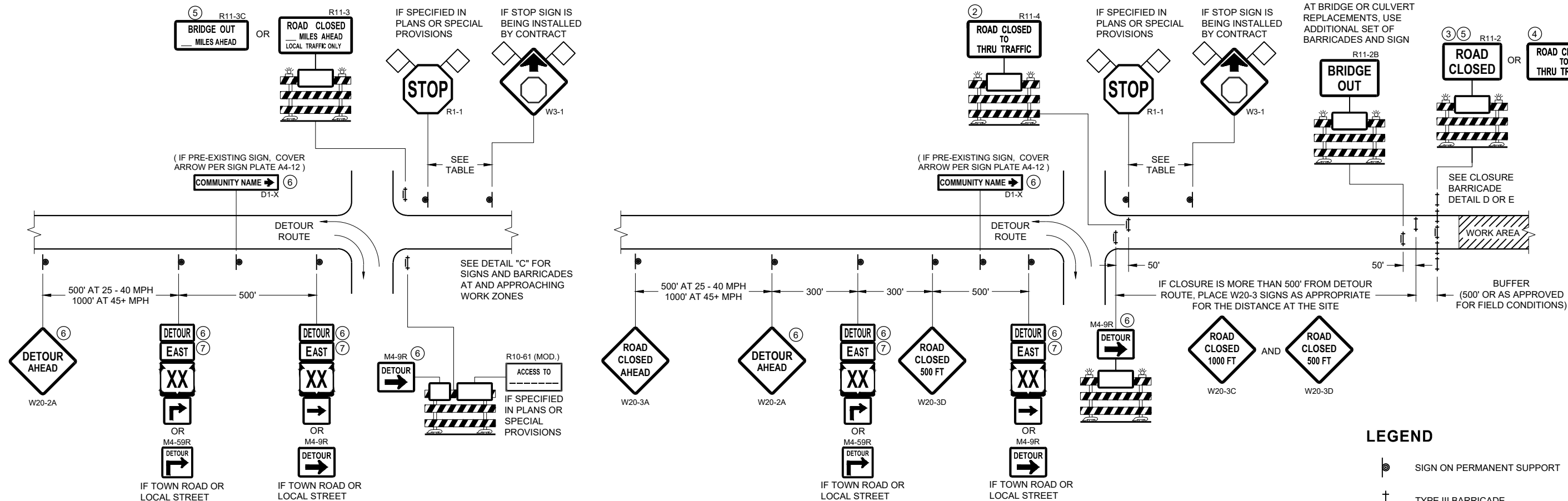
FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT
ENGINEER

S.D.D. 14 B 8-2e

S.D.D. 14 B 8-2e



LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

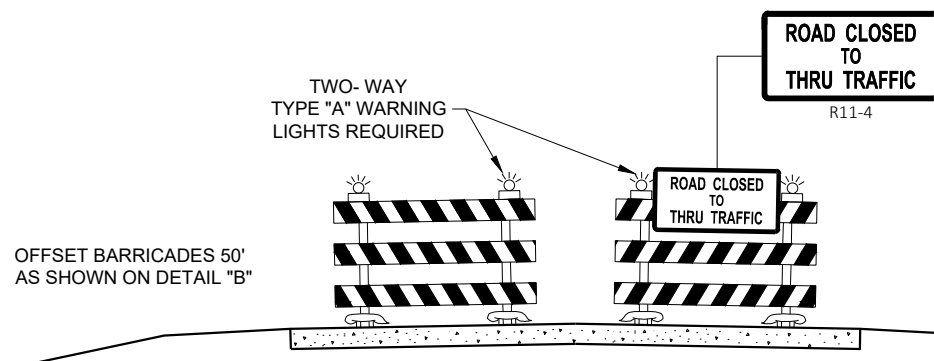
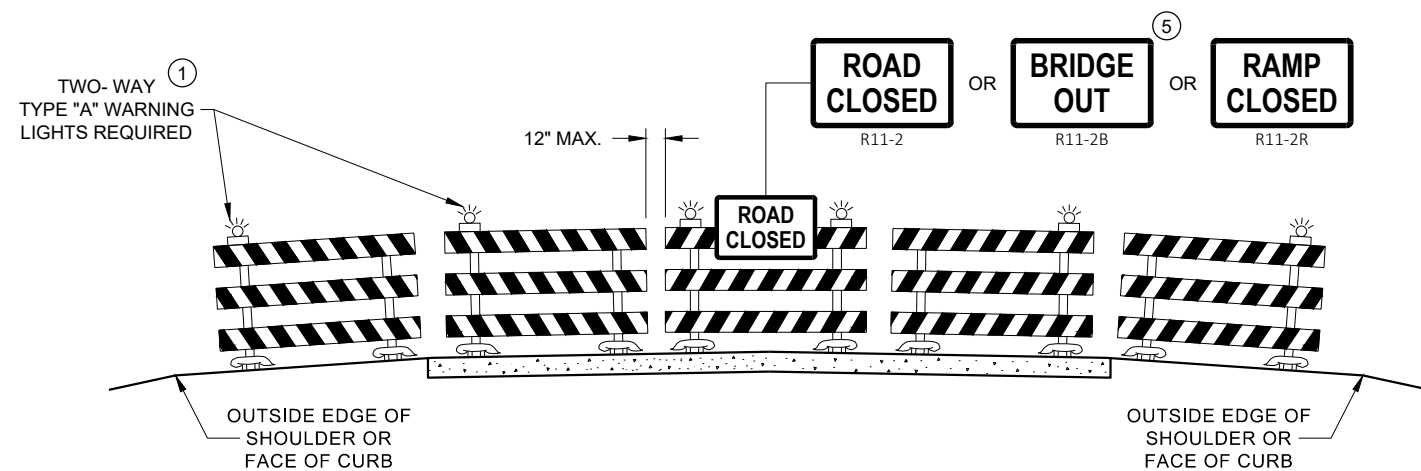
BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

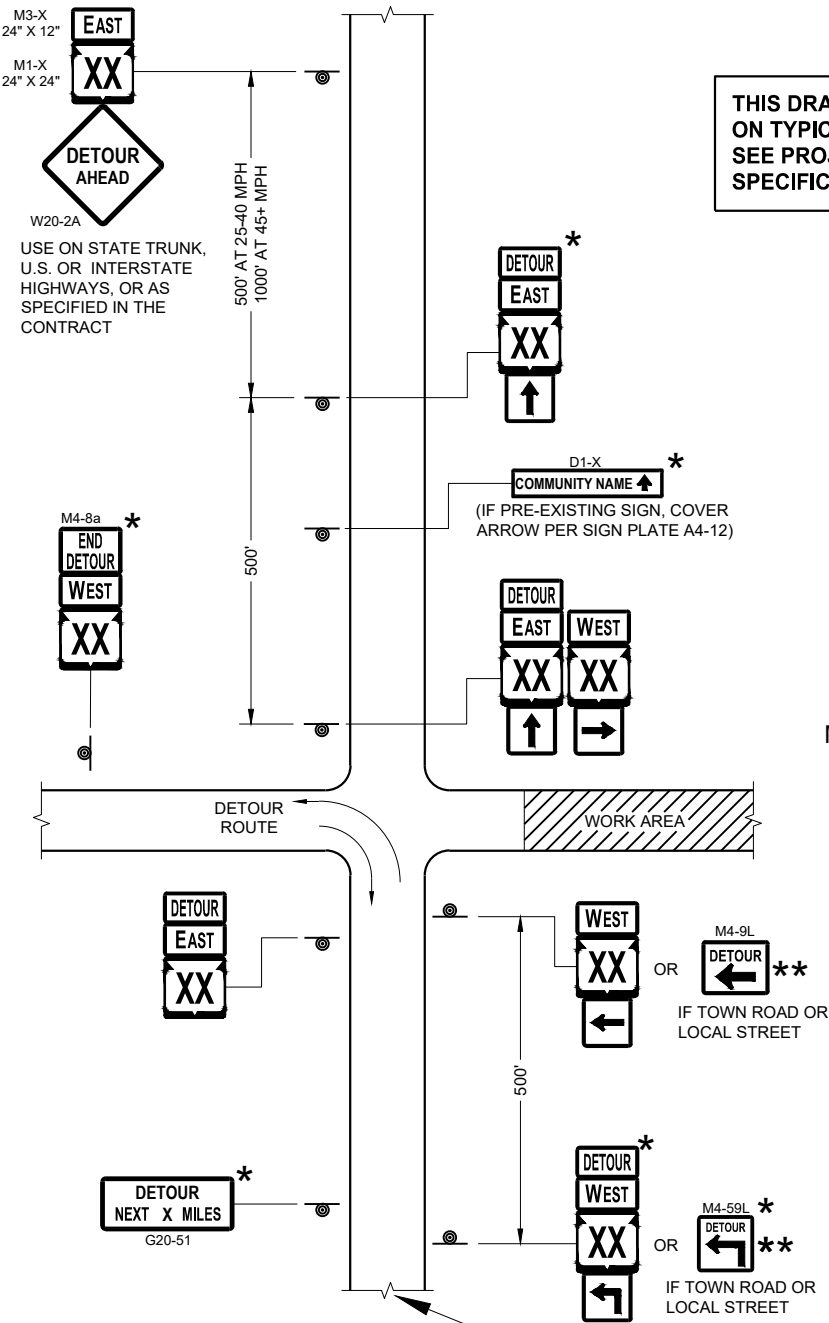
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

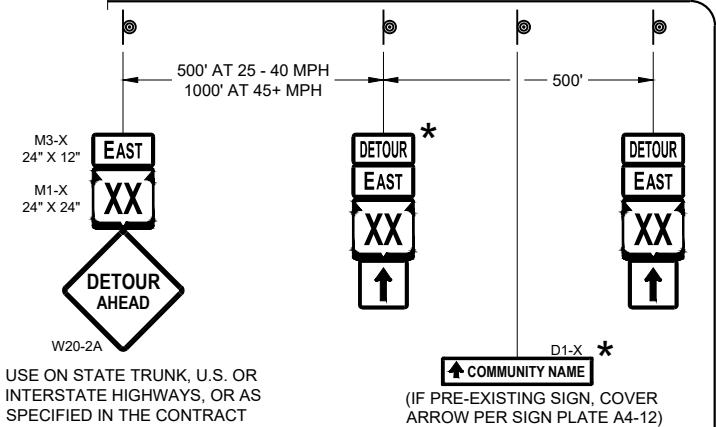
FHWA



SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"

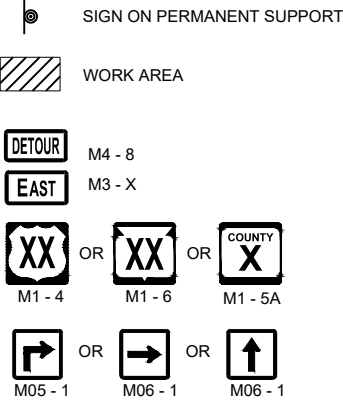
THIS DRAWING PROVIDES GENERAL GUIDANCE
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.
SEE PROJECT DETOUR SIGNING SHEETS FOR
SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT



DETAIL F
DETOUR SIGNING

LEGEND



GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

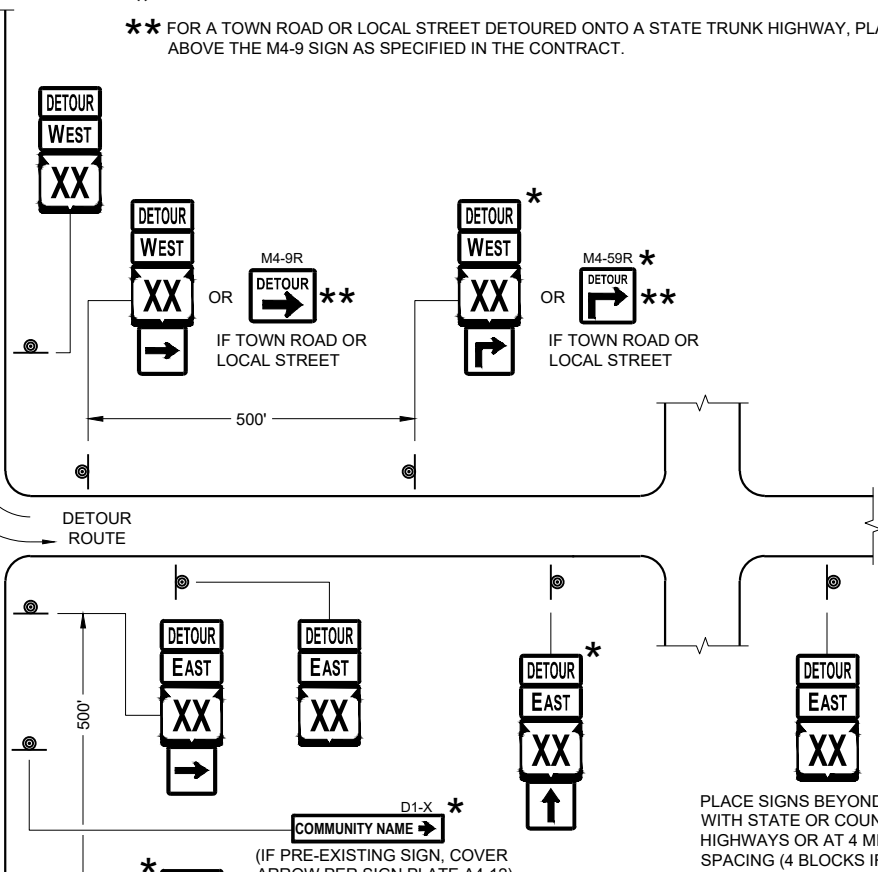
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

- M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-9 AND M4-59 SHALL BE 30" X 24"
- M4-8a SHALL BE 24" X 18"
- G20-51 SHALL BE 60" X 24"
- W20-2A SHALL BE 48" X 48"
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

- * OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- ** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

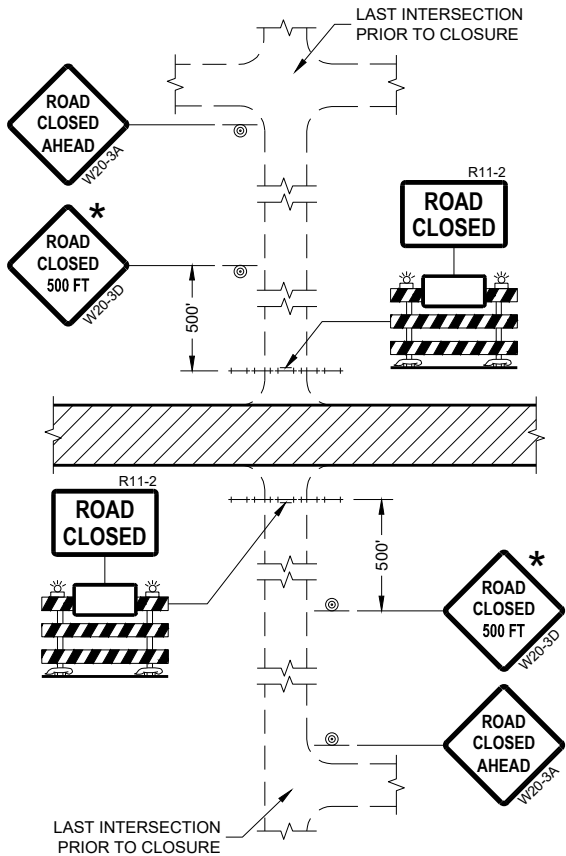


PLACE SIGNS BEYOND INTERSECTIONS
WITH STATE OR COUNTY TRUNK
HIGHWAYS OR AT 4 MILE MAXIMUM
SPACING (4 BLOCKS IF URBAN AREA)

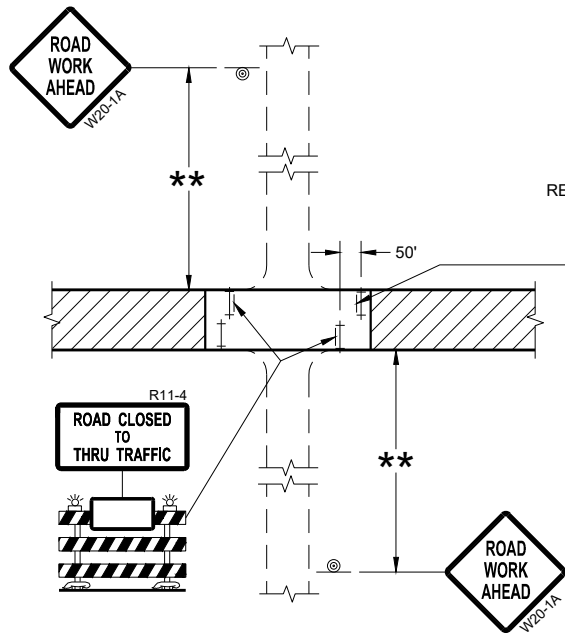
DETOUR SIGNING
FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

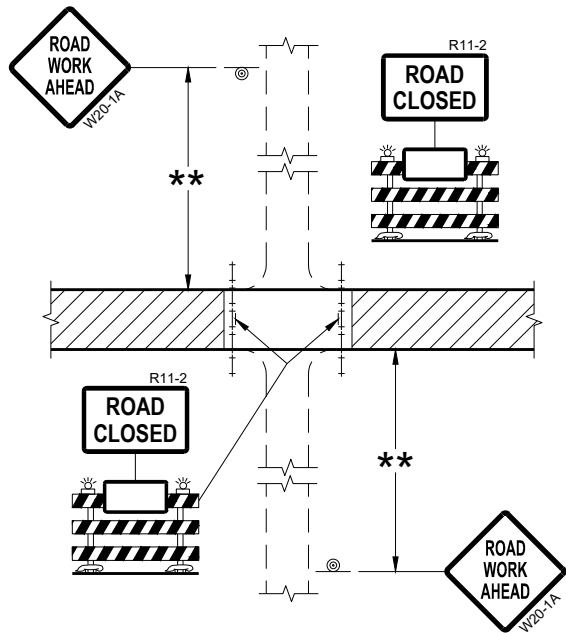
APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



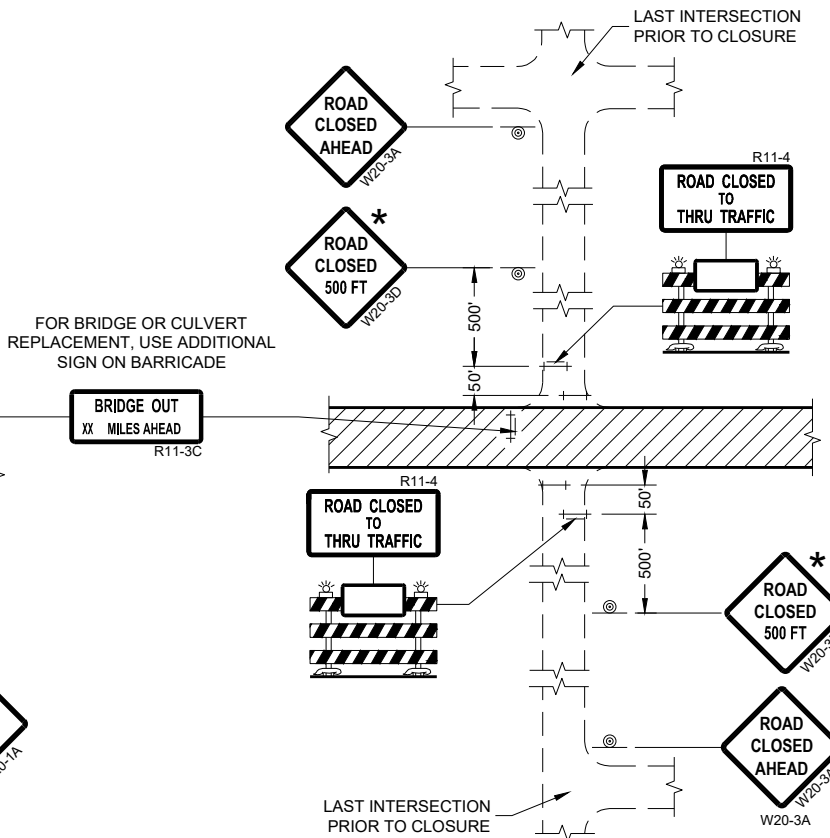
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

- * OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.
- ** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

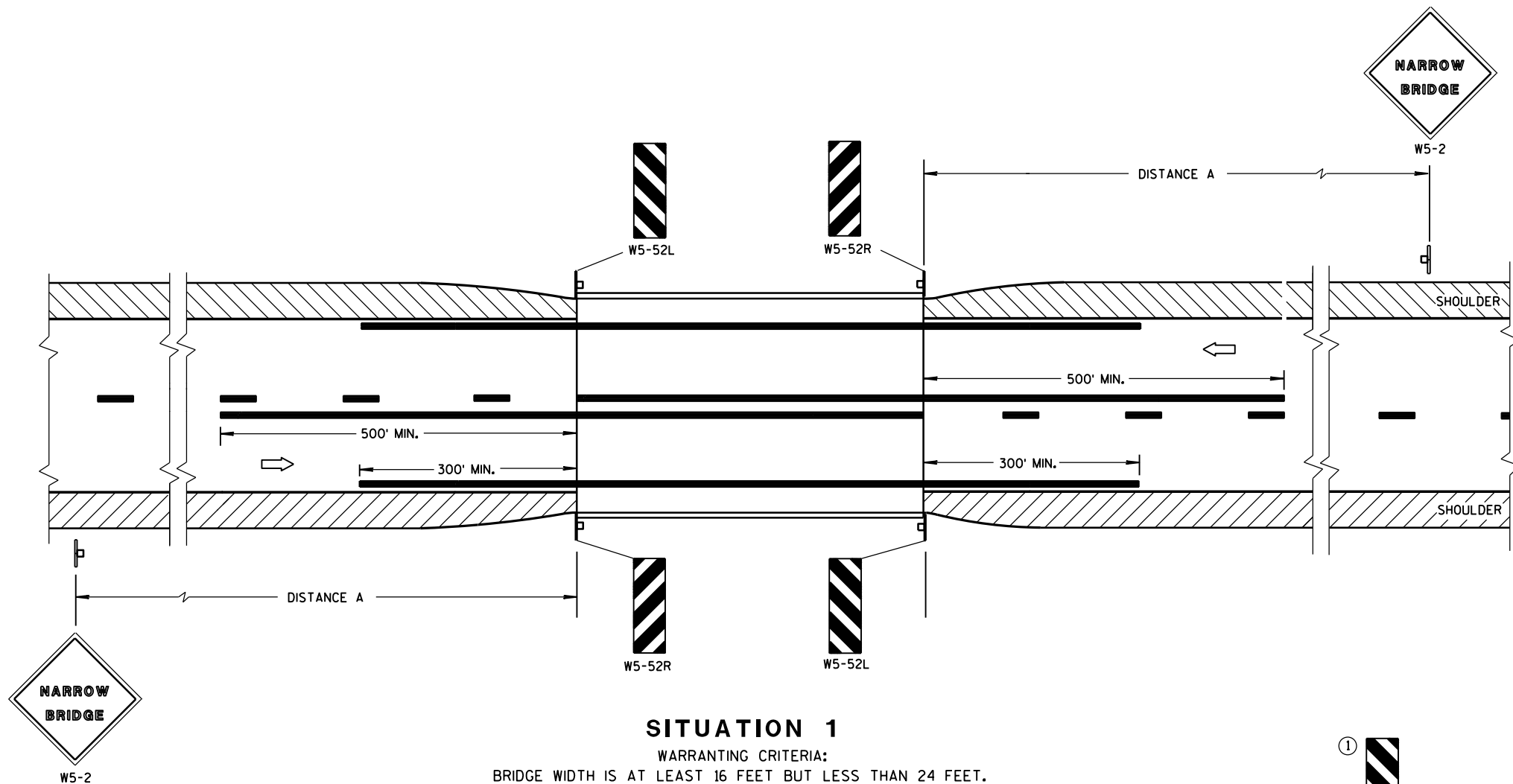
- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

| POSTED OR 85th PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 750' |

GENERAL NOTES

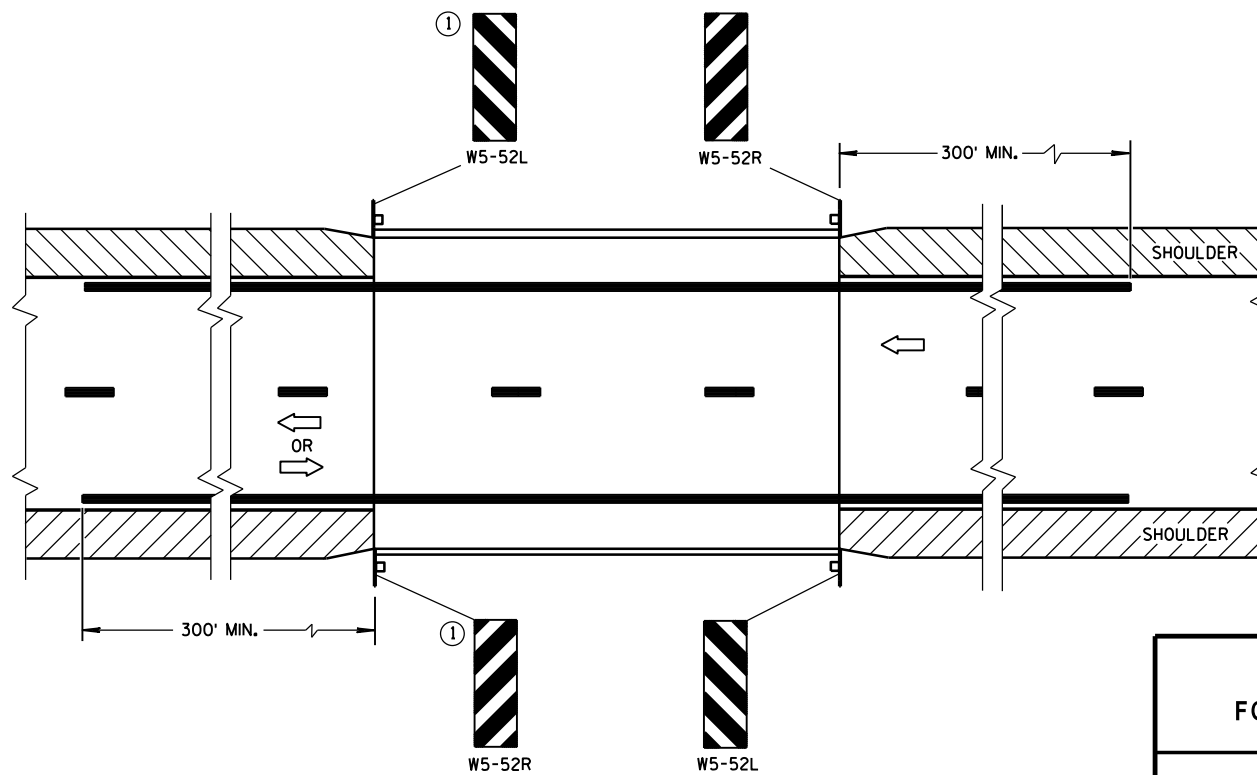
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

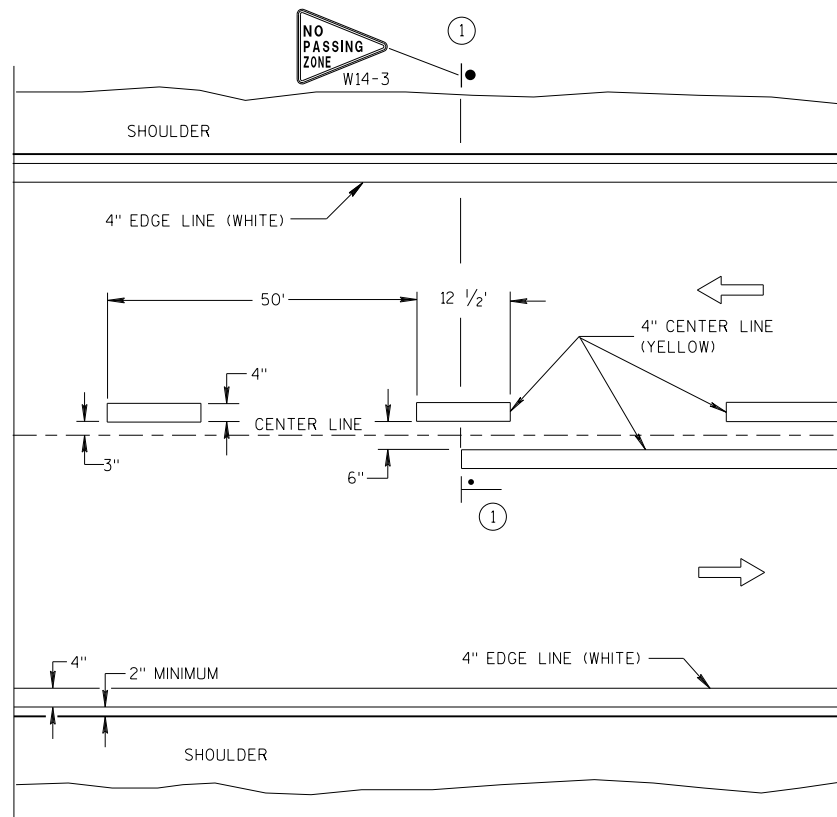
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

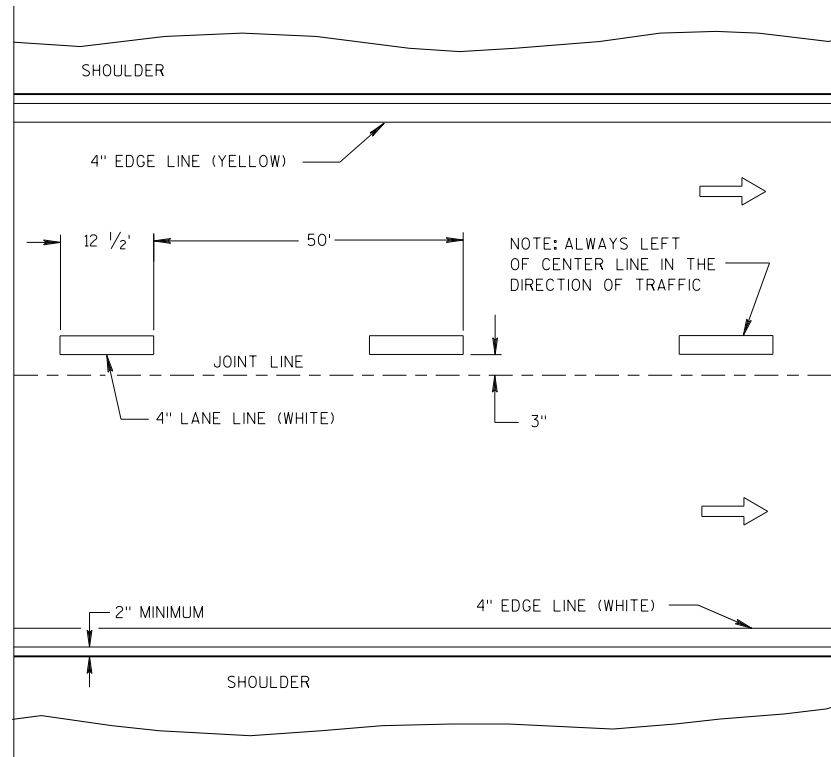
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

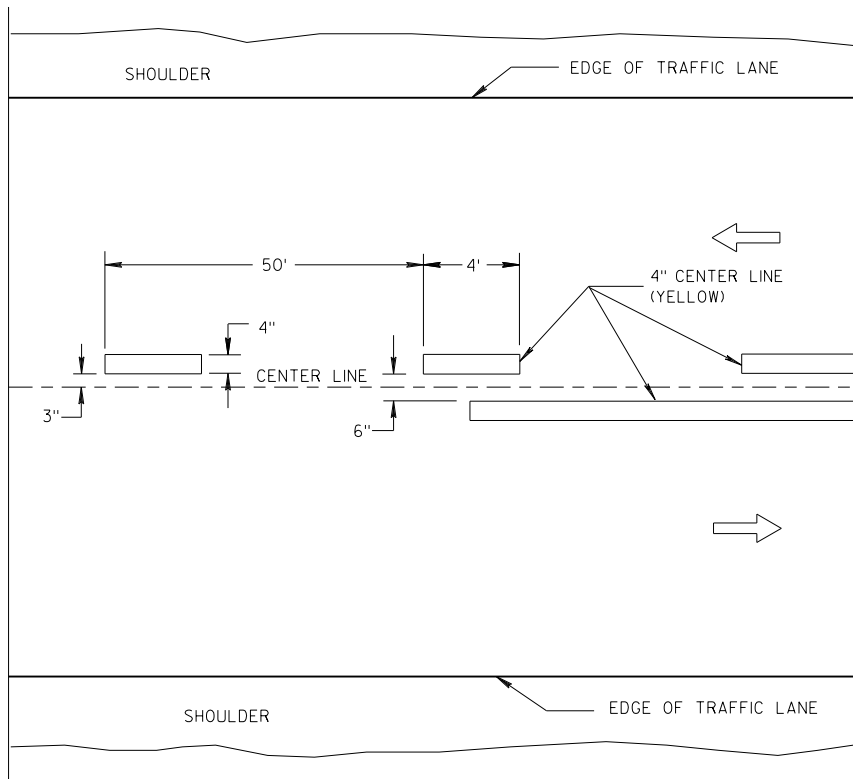


TWO WAY TRAFFIC

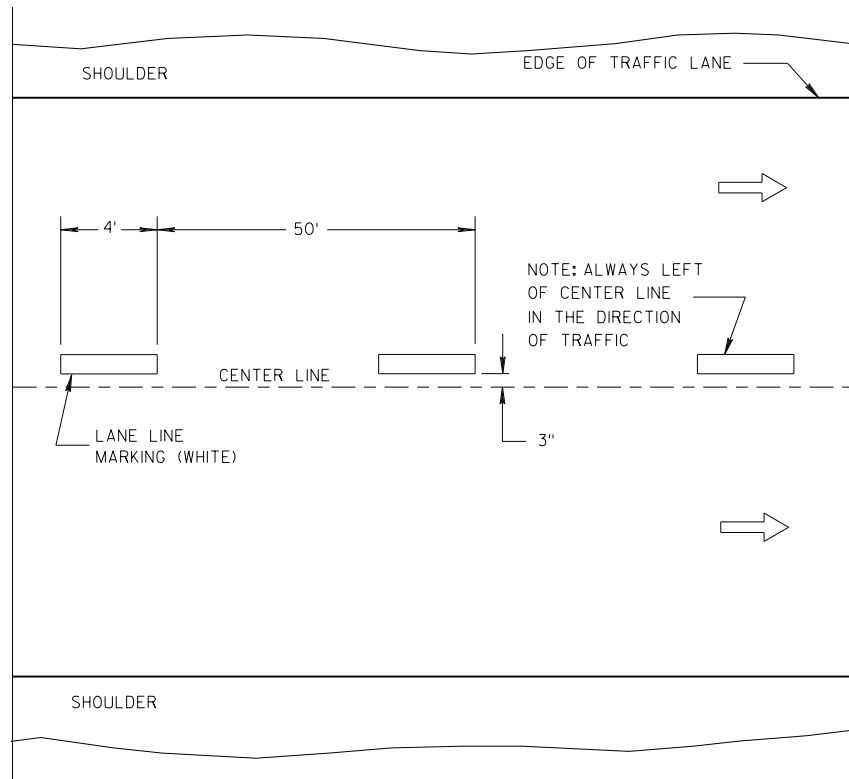


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC


TEMPORARY PAVEMENT MARKING

GENERAL NOTES



DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL () SHOWS DIRECTION OF TRAVEL

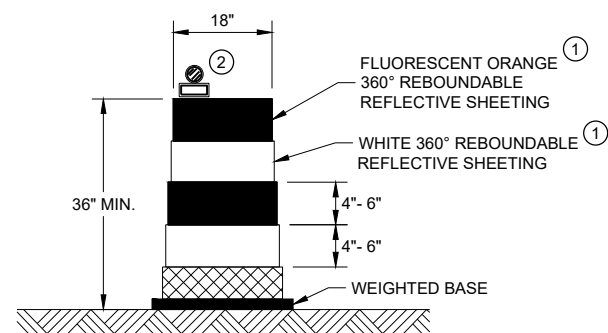
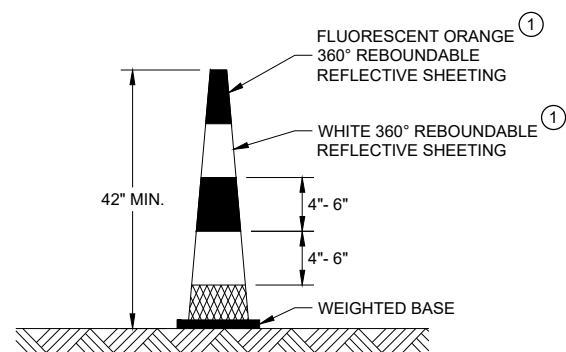
LEGEND

-  "T" MARKING
-  POST MOUNTED SIGN

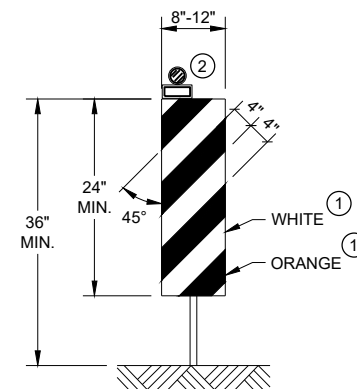
LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

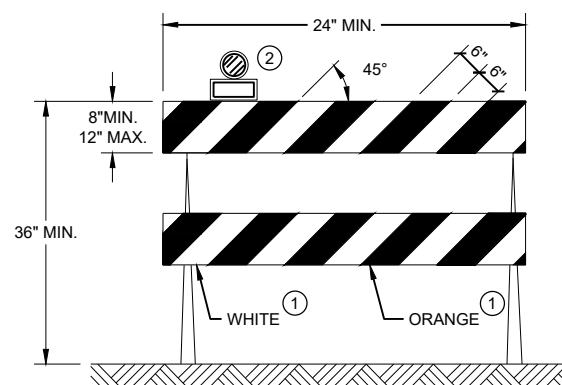
APPROVED
7/2018 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

**DRUM****42" CONE**

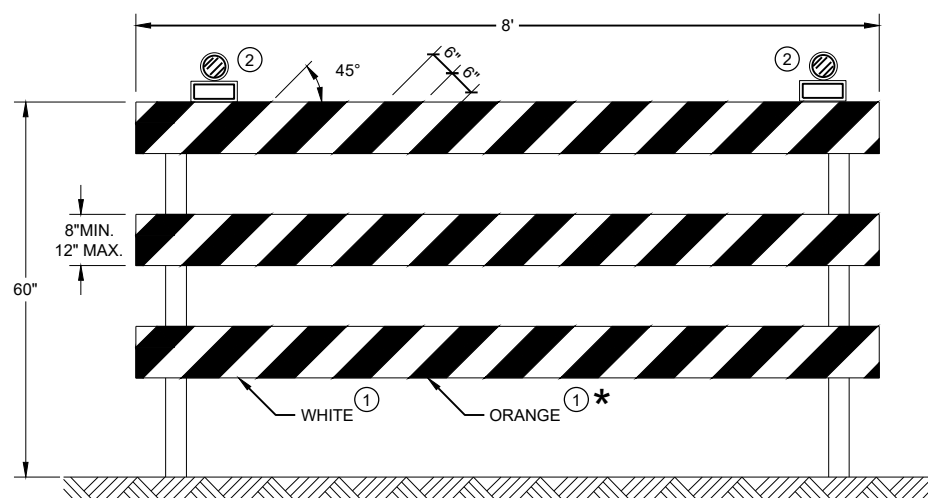
DO NOT USE IN TAPERS
 $\frac{1}{2}$ SPACING OF DRUMS

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO
 THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
 MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
 TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
 TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES






- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES
 DRUMS, CONES, BARRICADES
 AND VERTICAL PANELS**

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 June 2017 /S/ Andrew Heidtke
 DATE WORK ZONE ENGINEER
 FHWA

LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

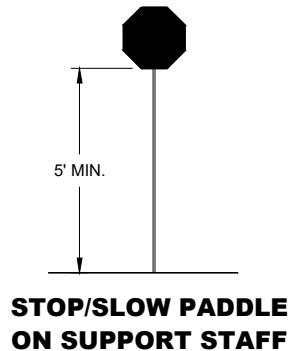
THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.
- FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
 - SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.
- TEMPORARY PORTABLE RUMBLE STRIPS**
- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.

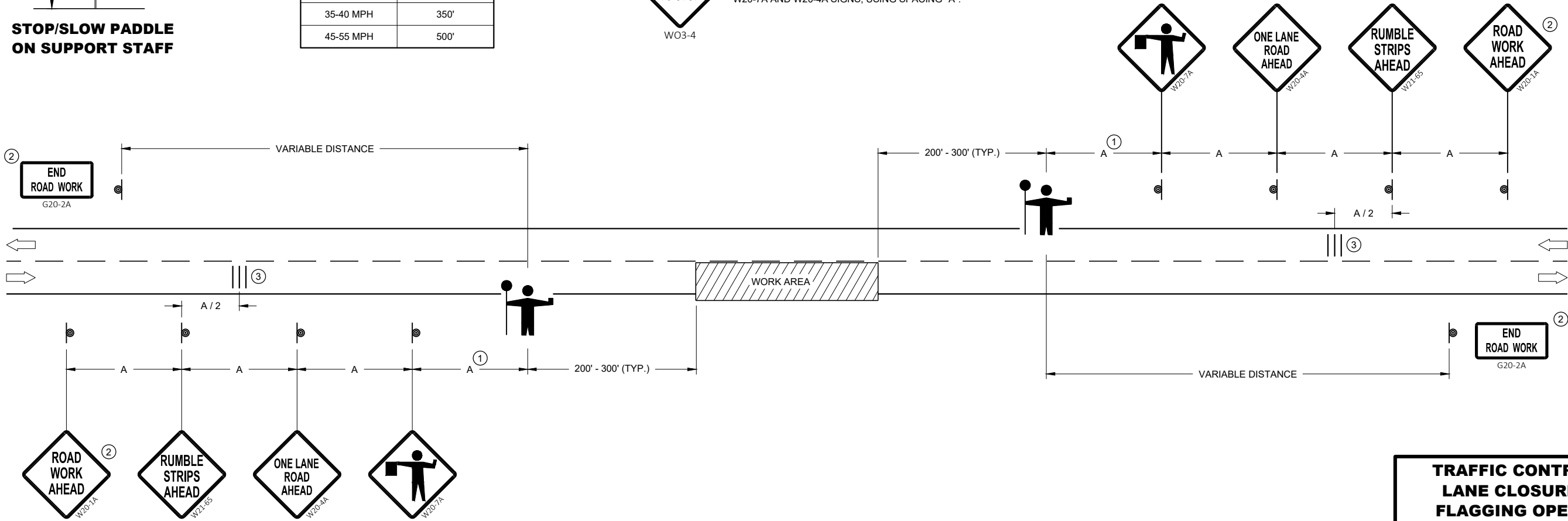


SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

| SPEED LIMIT | SPACING "A" |
|-------------|-------------|
| 25-30 MPH | 200' |
| 35-40 MPH | 350' |
| 45-55 MPH | 500' |



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



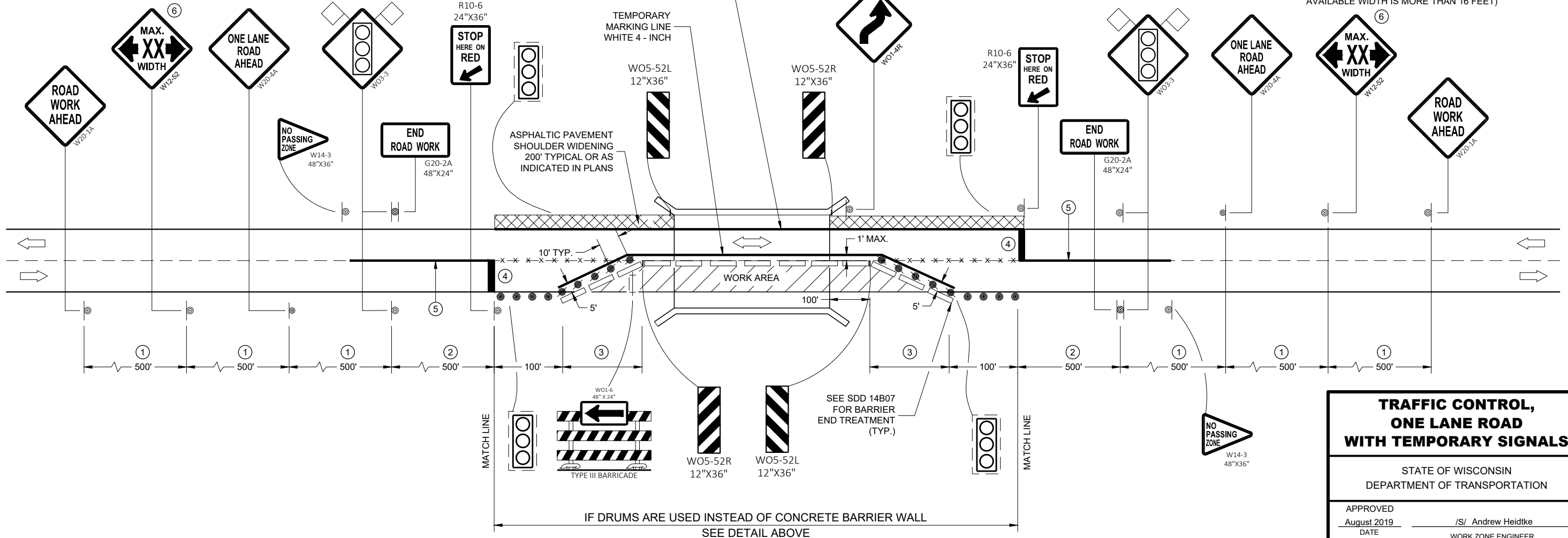
TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

| | |
|---|--|
| TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED May 2019 DATE | /S/ Andrew Heidtke WORK ZONE ENGINEER |
| FHWA | |

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLAGS, 16" X 16" MIN. (ORANGE)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- ASPHALTIC PAVEMENT WIDENING
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL. SEE SDD 09G02 FOR EXACT PLACEMENT

WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET)



GENERAL NOTES

- THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE..
- THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.
- ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.
- "WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.
- PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.
- 500 FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35 - 40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25 - 30 MPH, USE 200 FOOT TYPICAL SPACING.
 - USE 300 FOOT SPACING IF THE PRE - CONSTRUCTION REGULATORY SPEED IS 35 MPH OR LESS.
 - DIMENSION DETERMINED BY CBTP TAPER FROM EDGE LINE TO TANGENT SECTION OF THE ROAD.
 - TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18 - INCH.
 - 700 FOOT TEMPORARY MARKING LINE, DOUBLE YELLOW 4 - INCH . WHEN THE DISTANCE FOR THE PRECEDING NO - PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.
 - SEE SDD 15C02 - SHEET "F" FOR ADVANCED WIDTH RESTRICTION SIGNING.

WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET)

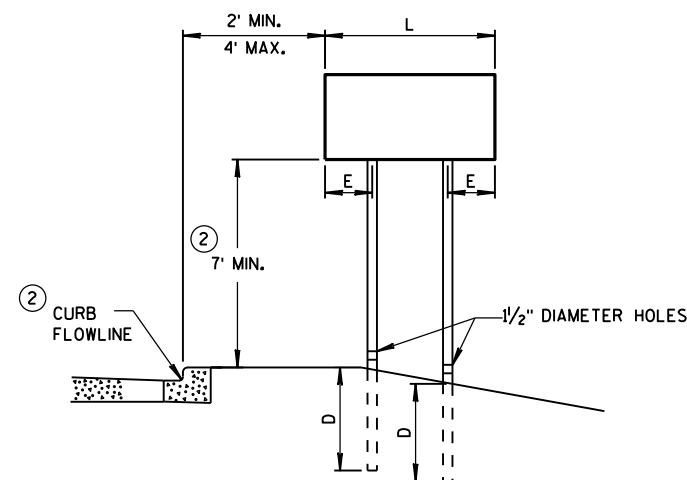
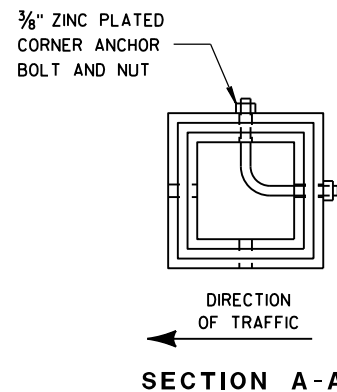


DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

| AREA OF SIGN INSTALLATION (SQ. FT.) | NUMBER OF REQUIRED TUBULAR STEEL POSTS |
|--|--|
| 9 OR LESS | 1 |
| GREATER THAN 9 LESS THAN OR EQUAL TO 18 | 2 |
| GREATER THAN 18 LESS THAN OR EQUAL TO 27 | 3 |

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

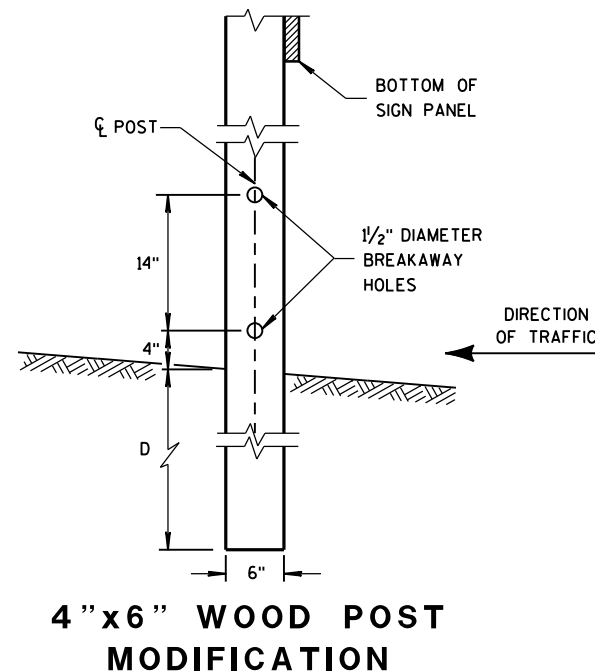


URBAN AREA

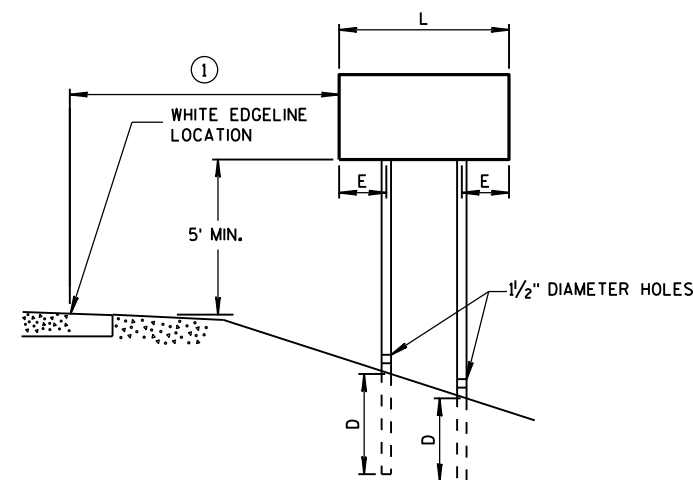
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

| AREA OF SIGN INSTALLATION (SQ. FT.) | D (MIN) |
|-------------------------------------|---------|
| 20 OR LESS | 4' |
| GREATER THAN 20 | 5' |



4"x6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

| POST SPACING REQUIREMENTS | | NUMBER OF WOOD POSTS REQUIRED |
|--------------------------------------|-----|-------------------------------|
| L | E | |
| 48" OR LESS AND LESS THAN 20 SQ. FT. | - | 1 |
| LESS THAN 60" | 12" | 2 |
| 60" TO 120" | L/5 | 2 |
| GREATER THAN 120" LESS THAN 168" | 12" | 3 |
| 168" AND GREATER | 12" | 4 |

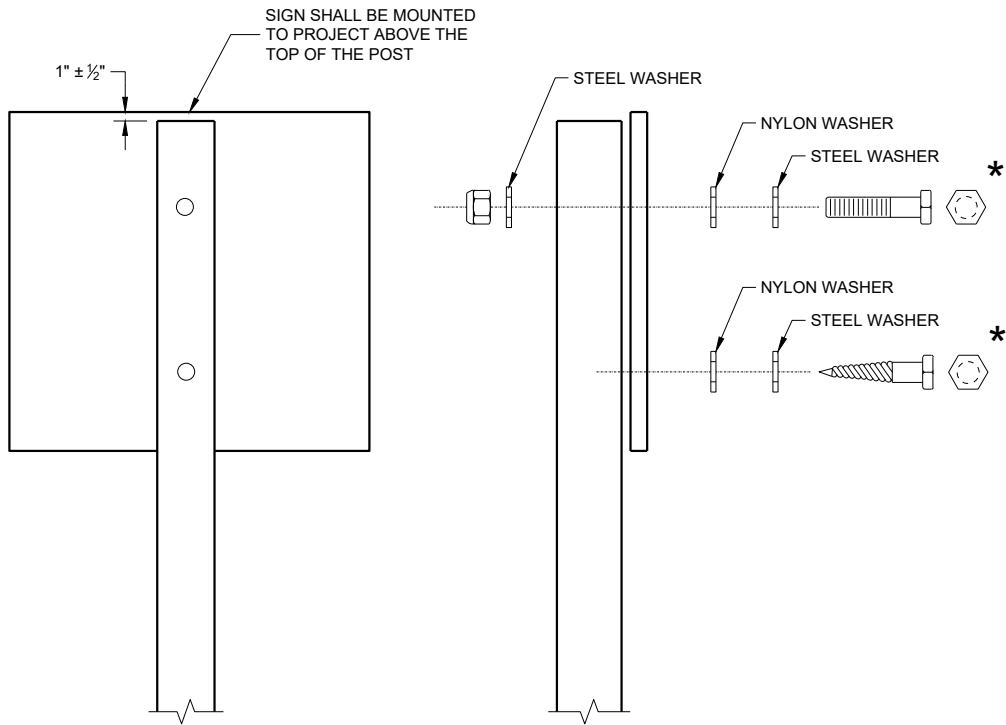
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS
SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH
SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED
COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POST (4" x 6")
LAG SCREWS - 3/8" x 3"
MACHINE BOLTS - 5/16" x 6 1/2" OR 7" LENGTH W/NUTS

SQUARE STEEL POST (2" x 2")
MACHINE BOLTS - 3/8" x 3 1/4" LENGTH W/NUTS
RIVETS - 3/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM
BODY/MANDREL O.D. FLANGE 0.720 - 0.765 INCH,
GRIP RANGE 0.042 - 0.375 INCH

WASHERS (ALL POSTS) -
1 1/4" O.D. x 3/8" I.D. x 1/16" STEEL
1 1/4" O.D. x 3/8" I.D. x 0.080 NYLON

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION
PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM
SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH
THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER
THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS
TO POSTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

| | | |
|---------------------------|-------|----------|
| DESIGN LOADING | _____ | HS-20 |
| INVENTORY RATING | _____ | HS-26 |
| OPERATING RATING | _____ | HS-44 |
| WISCONSIN STANDARD PERMIT | | |
| VEHICLE (Wis-SPV) | _____ | 250 KIPS |

CONCRETE MASONRY
OVERLAY DECKS ——— $f'_c = 4,000$ P.S.I.

ADT = 940 (2019)
1,100 (2039)
RDS = 60 M.P.H.

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES


KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

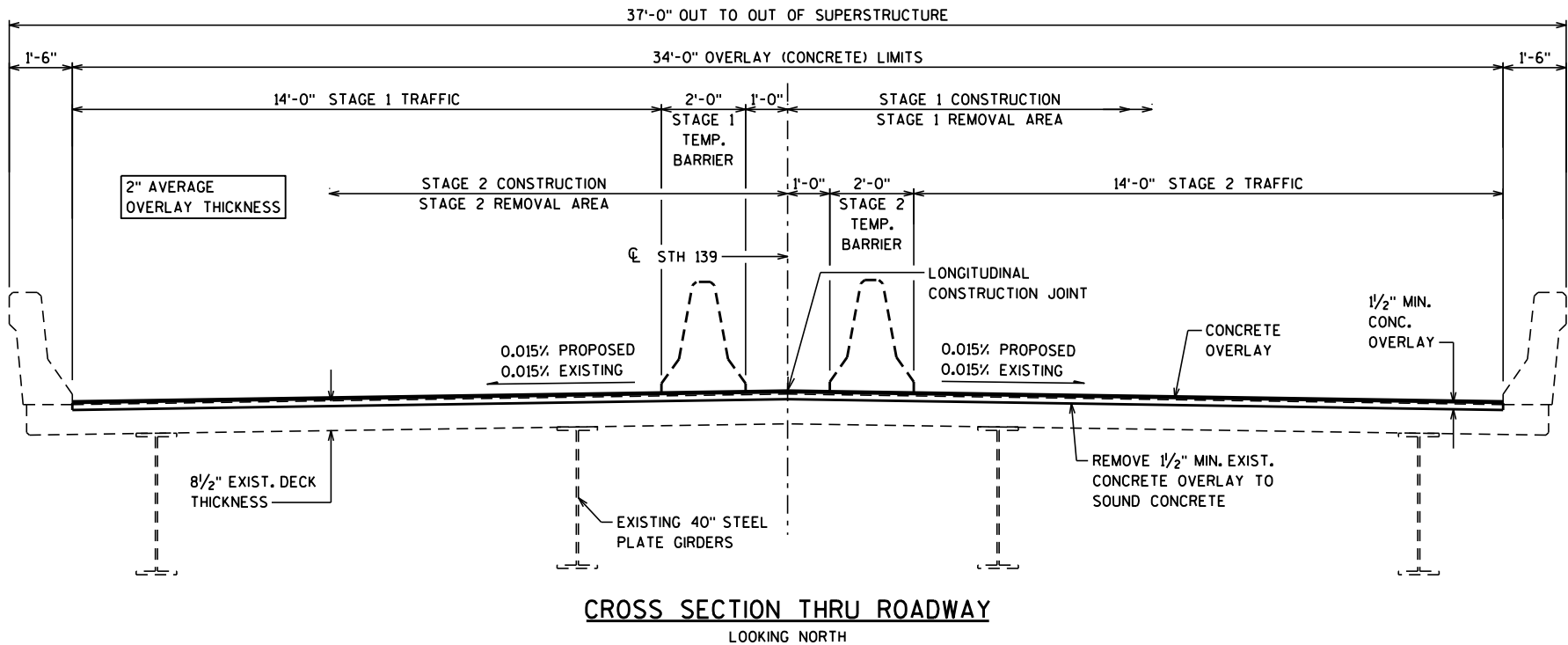
WILLIAM DREHER
(608) 266-8489



ⓧ INDICATES WING NUMBER



| | | | |
|---|----------|--------------|--------------|
| | | | |
| NO. | DATE | REVISION | BY |
| ORIGINAL PLANS PREPARED BY  | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <u>William C. Diebel</u> ^{SDR} 03/07/19 CHIEF STRUCTURES DESIGN ENGINEER DATE | | | |
| STRUCTURE B-19-7 | | | |
| STH 139 OVER PINE RIVER | | | |
| COUNTY | FLORENCE | TOWN | LONG LAKE |
| DESIGN SPEC. REHABILITATION N/A | | | |
| DESIGNED BY | BRE | DESIGN CK'D. | KRO |
| DRAWN BY | BRE | PLANS CK'D. | KRO |
| GENERAL PLAN | | | SHEET 1 OF 2 |



NOTES

- DRAWINGS SHALL NOT BE SCALED
- DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.
- ALL CONCRETE REMOVAL NOT COVERED WITH A CONCRETE OVERLAY SHALL BE DEFINED BY A 1-INCH DEEP SAW CUT.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY.
- SEAL OVERLAY CONSTRUCTION JOINTS ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE ENTIRE FRONT FACES AND TOPS OF BOTH WING & DECK PARAPETS.
- THE AVERAGE OVERLAY THICKNESS IS BASED ON THE MINIMUM OVERLAY THICKNESS PLUS 1/2-INCH TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE.
- PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, CONCRETE SURFACE REPAIR, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".
- ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1 1/2" PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS IS 2" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.
- REMOVAL OF THE EXISTING CONCRETE OVERLAY SHALL BE INCLUDED IN THE BID ITEM "REMOVING CONCRETE MASONRY DECK OVERLAY".

TOTAL ESTIMATED QUANTITIES

| ITEM NO. | BID ITEMS | UNIT | TOTALS |
|------------|--|------|--------|
| 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | 332 |
| 502.3210 | PIGMENTED SURFACE SEALER | SY | 88 |
| 509.0301 | PREPARATION DECKS TYPE 1 | SY | 36 |
| 509.0302 | PREPARATION DECKS TYPE 2 | SY | 18 |
| 509.0505.S | CLEANING DECKS TO REAPPLY CONCRETE MASONRY OVERLAY | SY | 332 |
| 509.1500 | CONCRETE SURFACE REPAIR | SF | 14 |
| 509.2000 | FULL-DEPTH DECK REPAIR | SY | 1 |
| 509.2500 | CONCRETE MASONRY OVERLAY DECKS | CY | 21 |
| 509.9005.S | REMOVING CONCRETE MASONRY DECK OVERLAY B-19-7 | SY | 332 |
| 509.9050.S | CLEANING PARAPETS | LF | 226 |

| | | | |
|--|------|-----------------|----------------------------------|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-19-7 | | | |
| | | DRAWN BY | BRE PLANS CK'D. KRO |
| CROSS SECTION & QUANTITIES | | SHEET 2 OF 2 | |
| | | | |



Wisconsin Department of Transportation

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