

SUP

PROJECT ID: 8844-00-71  
WITH: N/A

COUNTY: BURNETT

MAY 2020

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control Plan)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 52

PROJECT LOCATION



DESIGN DESIGNATION 8844-00-71

A.A.D.T.	2020	= 245
A.A.D.T.	2040	= 270
D.H.V.		= 33
D.D.		= 50/50
T.		= 6%
DESIGN SPEED		= 55 MPH
ESALS		= 37,000

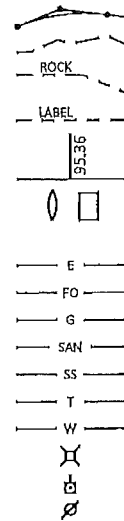
CONVENTIONAL SYMBOLS

PLAN

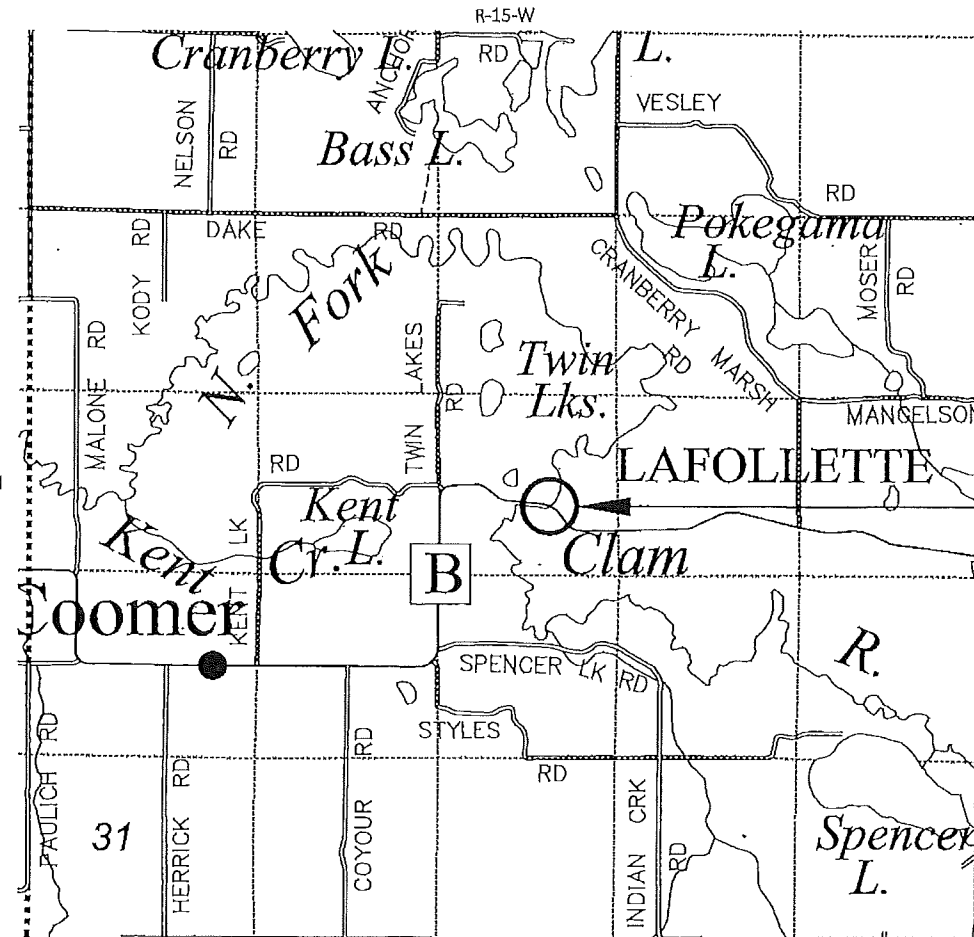
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	



T-38-N



LAYOUT  
SCALE 0 1.0 MI

TOTAL NET LENGTH OF CENTERLINE = 0.042 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), BURNETT COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. POSITIONS SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES ARE THE SAME AS GROUND DISTANCES. ELEVATIONS ARE REFERENCED TO NAVD 88 (2001). GPS DERIVED ELEVATIONS ARE BASED ON GEOID 12A.

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

SIREN - CTH X

N FK CLAM RIVER BRIDGE B-07-0005

CTH B

BURNETT COUNTY

STATE PROJECT NUMBER

8844-00-71

STATE PROJECT

8844-00-71

FEDERAL PROJECT

PROJECT

CONTRACT

BEGIN CONSTRUCTION  
STA 6+28.87

BEGIN PROJECT  
STA 8+90.00  
Y = 144684.781  
X = 269597.049

STRUCTURE B-07-0005  
STA 10+00.00

END PROJECT  
STA 11+10.00  
Y = 144593.674  
X = 269796.571

END CONSTRUCTION  
STA 12+72.59

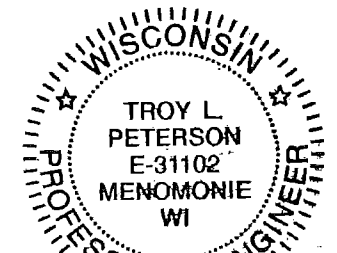
ACCEPTED FOR  
COUNTY OF  
BURNETT

DATE: 2/3/2020

ORIGINAL PLANS PREPARED BY

**Cedar**  
corporation

MENOMONIE - MADISON - GREEN BAY - CEDARBURG  
www.cedarcorp.com  
800-472-7372



STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	CEGAR CORPORATION
Designer	CEGAR CORPORATION
Project Manager	MATTHEW VAN NATTA
Regional Examiner	WISDOT
Regional Supervisor	WISDOT

APPROVED FOR THE DEPARTMENT

DATE: 2/14/2020

E

GENERAL NOTES

THE BENCHMARK IS REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), BURNETT COUNTY.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. SILT FENCE TO BE PLACED PRIOR TO CONSTRUCTION.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

THE 4" OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2.25" LOWER LAYER AND A 1.75" UPPER LAYER.

BEARINGS REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), BURNETT COUNTY.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE SALVAGED TOPSOIL, FERTILIZED, SEEDED, TEMPORARY SEEDED, AND COVERED WITH EROSION MAT OR AS DIRECTED BY THE ENGINEER. USE SEE MIX NO. 10.

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE OF THE SLOPE INTERCEPTS. DO NOT STORE OR STOCKPILE MATERIALS IN WETLANDS

WHEN THE QUANTITY OF ITEM BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE THICKNESS OF THE MATERIAL THAT IS SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER.

STANDARD ABBREVIATIONS

ABUT	ABUTMENT	OFF	OFFSET
AGG	AGGREGATE	PC	POINT OF CURVATURE
ET AL	AND OTHERS	PI	POINT OF INTERSECTION
AADT	ANNUAL AVERAGE DAILY TRAFFIC	PT	POINT OF TANGENCY
BF	BACK FACE	POL	POINT ON LINE
BM	BENCHMARK	PE	PRIVATE ENTRANCE
C/L OR ɛ	CENTERLINE	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PSI	POUNDS/SQUARE INCH
CLR	CLEAR	PROP	PROPOSED
CONC	CONCRETE	R	RADIUS
CONST	CONSTRUCTION	RR	RAILROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CMP	CORRUGATED METAL PIPE	REQ'D	REQUIRED
CTH	COUNTY TRUNK HIGHWAY	RT	RIGHT
CR	CREEK	RHF	RIGHT-HAND FORWARD
CFS	CUBIC FEET/SECOND	R/W	RIGHT-OF-WAY
CULV	CULVERT	RD	ROAD
D	DEGREE OF CURVE	SEC	SECTION
DHV	DESIGN HOUR VOLUME	S	SOUTH
DIA	DIAMETER	SE	SOUTHEAST
E	EAST	SW	SOUTHWEST
EL	ELEVATION	STH	STATE TRUNK HIGHWAY
EST	ESTIMATED	STA	STATION
FPS	FEET PER SECOND	SE	SUPER ELEVATION
FE	FIELD ENTRANCE	T	TANGENT
FT	FOOT (FEET)	TEL	TELEPHONE
FTG	FOOTING	TEMP	TEMPORARY
FDN	FOUNDATION	TI	TEMPORARY INTEREST
FF	FRONT FACE	TLE	TEMPORARY LIMITED EASEMENT
IP	IRON PIN	TL OR T/L	TRANSIT LINE
LT	LEFT	T	TRUCKS
LHF	LEFT-HAND FORWARD	TYP	TYPICAL
L	LENGTH OF CURVE	U/G	UNDERGROUND
LF	LINEAR FOOT	USH	UNITED STATES HIGHWAY
MAX	MAXIMUM	VAR	VARIABLE
MI	MILE	V	VELOCITY
MIN	MINIMUM	VPC	VERTICAL POINT OF CURVATURE
NC	NORMAL CROWN	VPI	VERTICAL POINT OF INTERSECTION
N	NORTH	VPT	VERTICAL POINT OF TANGENCY
NE	NORTHEAST	W	WEST
NW	NORTHWEST	YB	YARD
NO	NUMBER		

DNR CONTACT

DNR NORTHERN REGION HEADQUARTERS  
810 W. MAPLE STREET  
SPOONER, WI 54801  
ATTN: AMY CRONK  
PH: (715) 635-4229  
EMAIL: amy.cronk@wisconsin.gov

DESIGN CONSULTANT CONTACT

CEDAR CORPORATION  
604 WILSON AVENUE  
MENOMONIE, WI 54751  
ATTN: TROY PETERSON, P.E.  
PH: (715) 235-9081  
EMAIL: troy.peterson@cedarcorp.com

WISCONSIN DOT CONTACT

WISDOT NORTHWEST REGION OFFICE  
1701 NORTH 4TH STREET  
SUPERIOR, WI 54880  
ATTN: MATTHEW VAN NATTA, P.E.  
PH: (715) 392-7934  
EMAIL: matthew.vannatta@dot.wi.gov

MUNICIPALITY CONTACT

BURNETT COUNTY HIGHWAY DEPARTMENT  
8150 STATE ROAD 70  
SIREN, WI 54872  
ATTN: MICHAEL HOEFS, P.E.; HIGHWAY COMMISSIONER  
PH: (715) 349-2285  
EMAIL: mhoefs@burnettcounty.org

UTILITIES CONTACT(S)

COMMUNICATION  
SIREN TELEPHONE COMPANY  
7723 MAIN STREET  
SIREN, WI 54872  
ATTN: KENT BASSETT  
PH: (715) 349-2224  
EMAIL: kentbass@sirentel.net

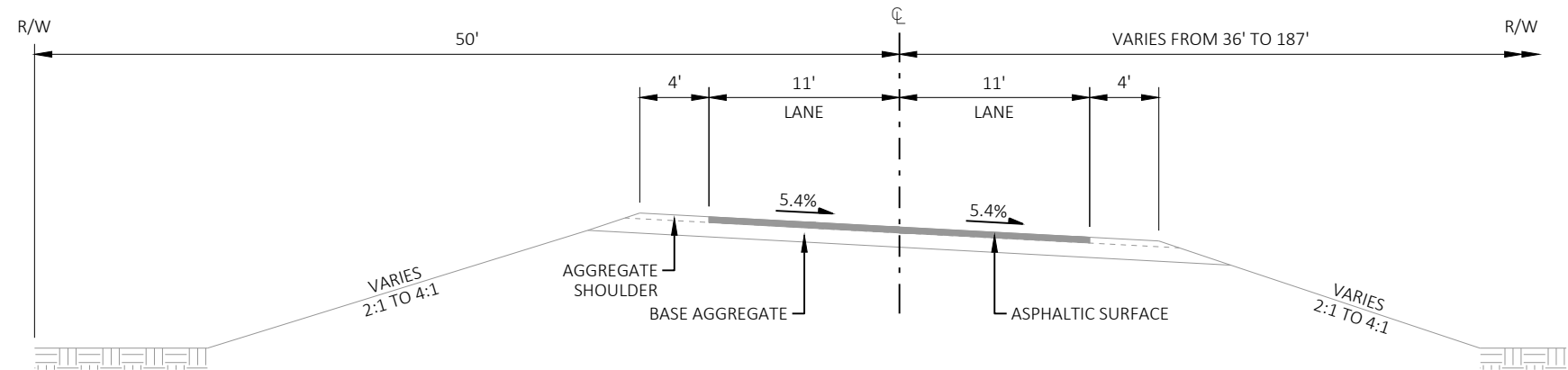
ELECTRIC  
POLK-BURNETT ELECTRIC COOPERATIVE  
1001 STATE HIGHWAY 35  
CENTURIA, WI 54824  
ATTN: JASON EVENSON  
PH: (715) 646-3401  
EMAIL: jevenson@polkburnett.com



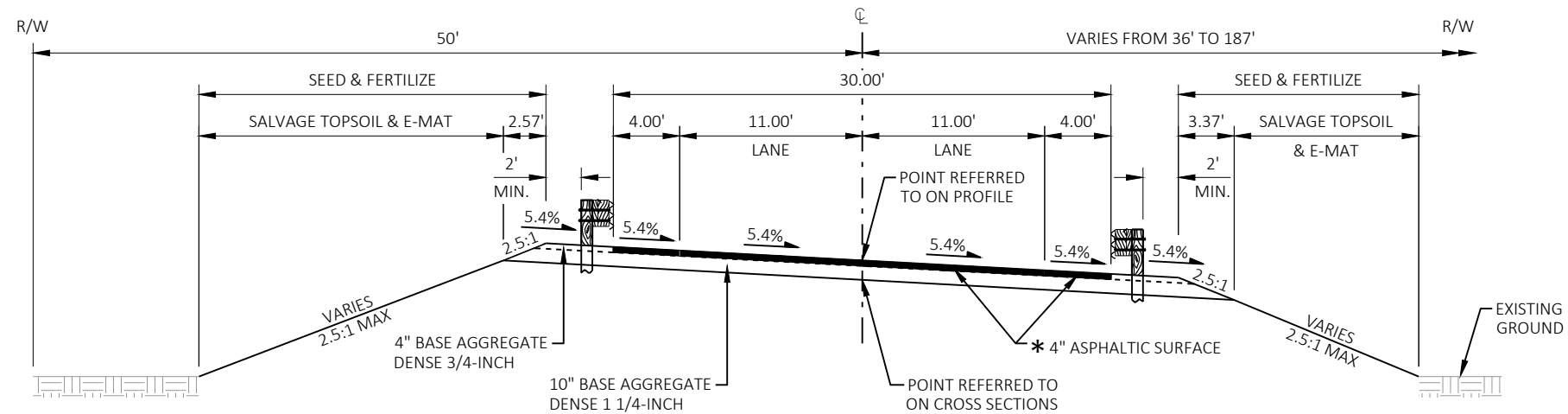
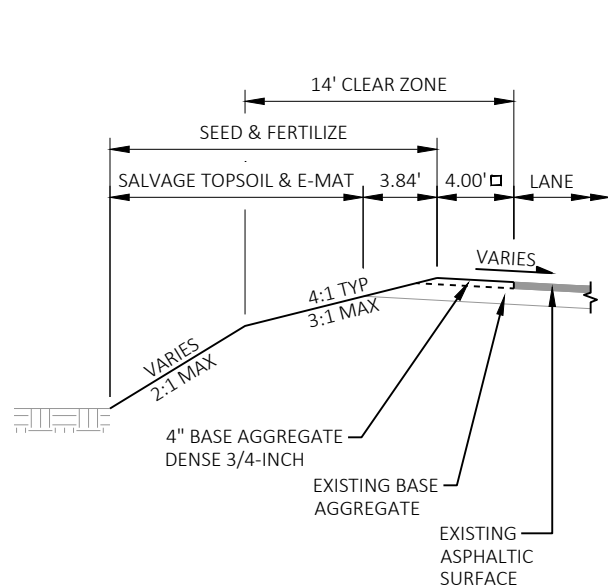
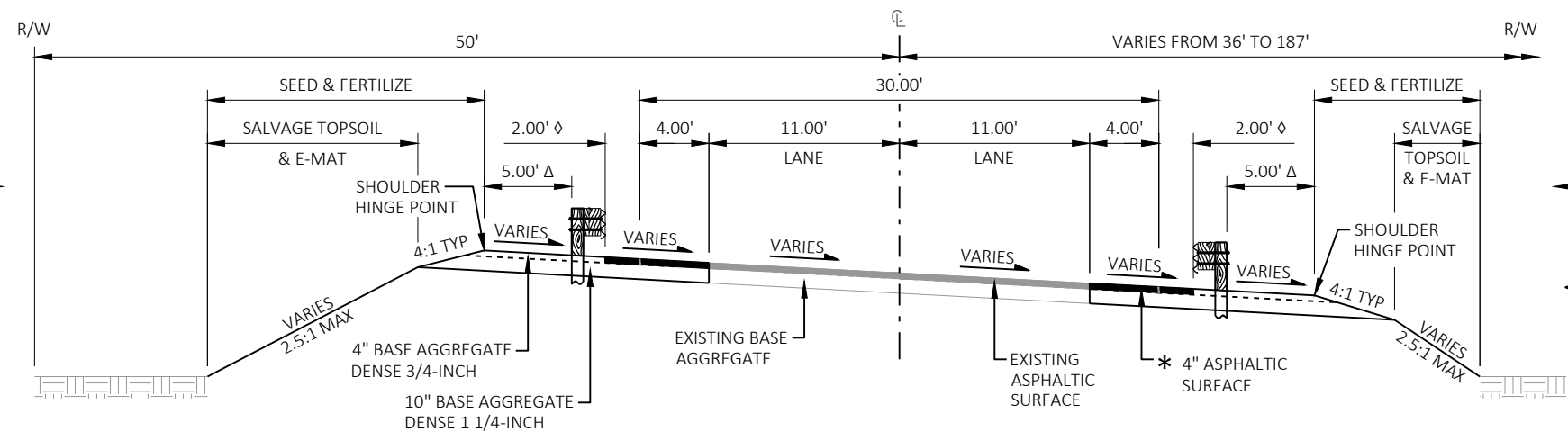
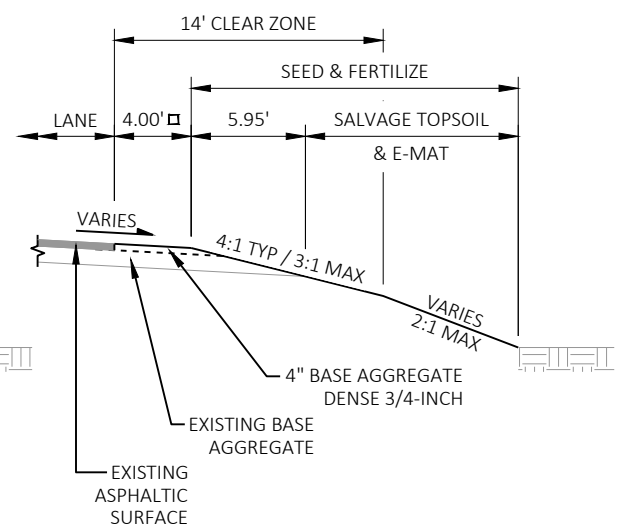
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0 - 2	2 - 6	6 & OVER	0 - 2	2 - 6	6 & OVER	0 - 2	2 - 6	6 & OVER	0 - 2	2 - 6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAYMENT:												
ASPHALT:	.70 - .95											
CONCRETE:	.80 - .95											
BRICK:	.70 - .80											
DRIVES, WALKS:	.75 - .85											
ROOFS:	.75 - .95											
GRAVEL ROADS, SHOULDERS:	.40 - .60											

TOTAL PROJECT AREA = 0.36 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.36 ACRES

**TYPICAL EXISTING SECTION**

STA 6+28.87 TO STA 12+72.59

**TYPICAL FINISHED SECTION**STA 8+90.00 TO STA 9+39.94  
STA 10+61.78 TO STA 11+10.00**TYPICAL FINISHED SECTION  
AT TAPERED SHOULDERS**STA 7+53.43 TO 8+49.63 LT  
STA 11+67.60 TO STA 12+72.59 LT**TYPICAL FINISHED SECTION AT EATS**STA 8+49.63 TO 8+90.00 LT  
STA 7+48.75 TO 8+90.00 RT  
STA 11+10.00 TO STA 11+67.60 LT  
STA 11+10.00 TO STA 11+56.39 RT**TYPICAL FINISHED SECTION  
AT TAPERED SHOULDERS**STA 6+28.87 TO 7+48.75 RT  
STA 11+56.39 TO STA 12+64.85 RT**GENERAL NOTES**ENGINEER TO FIELD VERIFY EXISTING GRAVEL FOR  
SHOULDER CORRECTIONS.

- \* 4" ASPHALTIC SURFACE  
(1.75-INCH UPPER LAYER)  
(2.25-INCH LOWER LAYER)
- Δ SHOULDER INCREASES TO 5' AT BACK OF POST  
NO. 1 OF ENERGY ABSORBING TERMINAL.
- ◇ AGGREGATE SHOULDER INCREASES FROM 0'  
AT POST 9 TO A 2' OFFSET FROM FACE OF  
RAIL AT POST 1 (TERMINAL)
- AGGREGATE SHOULDER TAPERS FROM HINGE  
POINT AT POST 1 (TERMINAL) TO STATION  
MATCH POINT OF 4'-0".

Estimate Of Quantities

8844-00-71

Line	Item	Item Description	Unit	Total	Qty
0002	203.0210.S	Abatement of Asbestos Containing Material (structure) 01. B-7-5	LS	1.000	1.000
0004	203.0700.S	Removing Old Structure Over Waterway With Debris Capture System (station) 01. 10+00	LS	1.000	1.000
0006	204.0165	Removing Guardrail	LF	427.000	427.000
0008	205.0100	Excavation Common	CY	164.000	164.000
0010	206.1000	Excavation for Structures Bridges (structure) 01. B-7-5	LS	1.000	1.000
0012	209.0200.S	Backfill Controlled Low Strength	CY	10.000	10.000
0014	213.0100	Finishing Roadway (project) 01. 8844-00-71	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	155.000	155.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	642.000	642.000
0020	455.0605	Tack Coat	GAL	28.000	28.000
0022	465.0105	Asphaltic Surface	TON	121.000	121.000
0024	502.0100	Concrete Masonry Bridges	CY	135.000	135.000
0026	502.3101	Expansion Device	LF	36.000	36.000
0028	502.3200	Protective Surface Treatment	SY	433.000	433.000
0030	502.4205	Adhesive Anchors No. 5 Bar	EACH	38.000	38.000
0032	502.4206	Adhesive Anchors No. 6 Bar	EACH	24.000	24.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	33,740.000	33,740.000
0036	506.2610	Bearing Pads Elastomeric Laminated	EACH	4.000	4.000
0038	506.4000	Steel Diaphragms (structure) 01. B-7-5	EACH	6.000	6.000
0040	506.7050.S	Removing Bearings (structure) 01. B-7-5	EACH	4.000	4.000
0042	513.4061	Railing Tubular Type M	LF	261.000	261.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	2.000	2.000
0046	606.0300	Riprap Heavy	CY	45.000	45.000
0048	614.2300	MGS Guardrail 3	LF	188.000	188.000
0050	614.2500	MGS Thrie Beam Transition	LF	160.000	160.000
0052	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0054	618.0100	Maintenance And Repair of Haul Roads (project) 01. 8844-00-71	EACH	1.000	1.000
0056	619.1000	Mobilization	EACH	1.000	1.000
0058	624.0100	Water	MGAL	6.000	6.000
0060	625.0500	Salvaged Topsoil	SY	991.000	991.000
0062	628.1504	Silt Fence	LF	979.000	979.000
0064	628.1520	Silt Fence Maintenance	LF	1,179.000	1,179.000
0066	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0068	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0070	628.2004	Erosion Mat Class I Type B	SY	1,459.000	1,459.000
0072	628.6005	Turbidity Barriers	SY	188.000	188.000
0074	629.0210	Fertilizer Type B	CWT	0.600	0.600

Estimate Of Quantities

8844-00-71

Line	Item	Item Description	Unit	Total	Qty
0076	630.0110	Seeding Mixture No. 10	LB	28.000	28.000
0078	630.0200	Seeding Temporary	LB	56.000	56.000
0080	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0082	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0084	638.2602	Removing Signs Type II	EACH	4.000	4.000
0086	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0088	642.5001	Field Office Type B	EACH	1.000	1.000
0090	643.0420	Traffic Control Barricades Type III	DAY	960.000	960.000
0092	643.0705	Traffic Control Warning Lights Type A	DAY	1,680.000	1,680.000
0094	643.0900	Traffic Control Signs	DAY	960.000	960.000
0096	643.5000	Traffic Control	EACH	1.000	1.000
0098	646.1020	Marking Line Epoxy 4-Inch	LF	440.000	440.000
0100	650.4500	Construction Staking Subgrade	LF	100.000	100.000
0102	650.5000	Construction Staking Base	LF	100.000	100.000
0104	650.6500	Construction Staking Structure Layout (structure) 01. B-07-5	LS	1.000	1.000
0106	650.9910	Construction Staking Supplemental Control (project) 01. 8844-00-71	LS	1.000	1.000
0108	650.9920	Construction Staking Slope Stakes	LF	644.000	644.000
0110	690.0150	Sawing Asphalt	LF	435.000	435.000
0112	715.0502	Incentive Strength Concrete Structures	DOL	810.000	810.000
0114	SPV.0090	Special 01. Flashing Stainless Steel	LF	119.000	119.000

DIVISION	STATIONING	LOCATION	205.0100 COMMON EXCAVATION (CY)	SALVAGED / UNUSABLE PAVEMENT MATERIAL (1)	AVAILABLE MATERIAL (CY) (2)	UNEXPANDED FILL	EXPANDED FILL	MASS ORDINATE +/- (3)
			CUT				FACTOR 1.30	
1	8+90 - 9+40	WEST APPROACH	76	22	54	4	5	50
DIVISION 1 SUBTOTAL			76	22	54	4	5	50
2	10+62 - 11+10	EAST APPROACH	88	22	66	0	0	66
DIVISION 2 SUBTOTAL			88	22	66	0	0	66
GRAND TOTAL(S)			164	44	120	4	5	116
TOTAL COMMON EXCAVATION =			164					

- 1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
- 2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 3) THE MASS ORDINATE = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.

AREA MEASURED IN CIVIL 3D  
CUT =(SF AREA x LENGTH) x 1 CY / 27 CF  
FILL =(SF AREA x LENGTH) x 1 CY / 27 CF x 1.3

REMOVING GUARDRAIL

STATION - STATION	LOCATION	204.0165
		LF
8+32 - 9+50	LT	118
8+09 - 9+29	RT	120
11+02 - 11+92	LT	90
10+54 - 11+53	RT	99
ITEM TOTAL(S)		427

BASE AGGREGATE DENSE

STATION - STATION	LOCATION	305.0110	305.0120
		3/4-INCH TON	1 1/4-INCH TON
6+28.87 - 8+90	RT	48	158
7+53.43 - 8+90	LT	21	82
8+90 - 9+40	-	12	130
10+61 - 11+10	-	11	128
11+10.00 - 12+74.44	RT	31	58
11+10.00 - 12+88.91	LT	32	92
ITEM TOTAL(S)		155	648

3

ASPHALTIC SURFACE			
STATION - STATION	LOCATION	455.0605* TACK COAT GAL	465.0105 ASPHALT TON
6+29 - 9+40	CTH B	16	68
10+61 - 12+89	CTH B	12	53
ITEM TOTAL(S)		28	121
*APPLICATION RATE = 0.050 GAL/SY			

MGS GUARDRAIL				
STATION - STATION	LOCATION	614.2300 MGS GUARD RAIL 3 LF	614.2500 MGS THRIE BEAM TRANSITION LF	614.2610 MGS GUARD RAIL TERMINAL EAT EACH
7+53 - 9+53	LT	25	40	1
7+49 - 9+32	RT	113	40	1
10+68 - 11+68	LT	25	40	1
10+53 - 11+56	RT	25	40	1
ITEM TOTAL(S)		188	160	4

3

WATER			
STATION - STATION	LOCATION	624.0100 MGAL	REMARKS
6+28.87 - 12+88.91	CTH B	6	BASE COMPACTION DUST CONTROL
ITEM TOTAL(S)		6	

SALVAGED TOPSOIL, FERTILIZER, AND SEEDING						
		625.0500	629.0210	630.0110	630.0200	630.0500
		SALVAGED	FERTILIZER	SEEDING	SEEDING	SEED
		TOPSOIL	TYPE B	MIXTURE	TEMPORARY	WATER
STATION - STATION	LOCATION	SY	CWT	NO. 10 LB	LB	MGAL
6+30 - 9+50	RT	292	0.2	8	16	10
6+30 - 9+50	LT	415	0.2	12	24	12
10+50 - 12+89	RT	174	0.1	5	10	6
10+50 - 12+89	LT	110	0.1	3	6	5
ITEM TOTAL(S)		991	0.6	28	56	33

<u>EROSION CONTROL ITEMS</u>						
		628.1504	628.1520	628.2004	628.6005	
		SILT FENCE	SILT FENCE	EROSION MAT	TURBIDITY	
			MAINTENANCE	CLASS 1	BARRIER	
STATION - STATION	LOCATION	LF	LF	TYPE B	SY	REMARKS
6+29 - 9+27	RT	258	308	456	--	
7+53 - 9+52	LT	231	281	524	--	
9+62		--	--	--	108	
10+46		--	--	--	80	
10+25 - 12+74	RT	246	296	258	--	
10+71 - 12+89	LT	244	294	221	--	
ITEM TOTAL(S)		979	1179	1459	188	

<u>MOBILIZATIONS</u>		
	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
PROJECT		
8844-00-71	3	2
ITEM TOTAL(S)	3	2



3

3

SIGNING QUANTITIES					
LOCATION	SIGN CODE	637.2230	634.0612	638.2602	638.3000
		SIGNS TYPE II REFLECTIVE F	POSTS WOOD 4X6-INCH X 12-FT	REMOVING SIGNS TYPE II	REMOVING SMALL SIGN SUPPORTS
		SF	EACH	EACH	EACH
NW BRIDGE CORNER	W5-52 R	3	1	1	1
SW BRIDGE CORNER	W5-52 L	3	1	1	1
NE BRIDGE CORNER	W5-52 L	3	1	1	1
SE BRIDGE CORNER	W5-52 R	3	1	1	1
ITEM TOTAL(S)		12	4	4	4

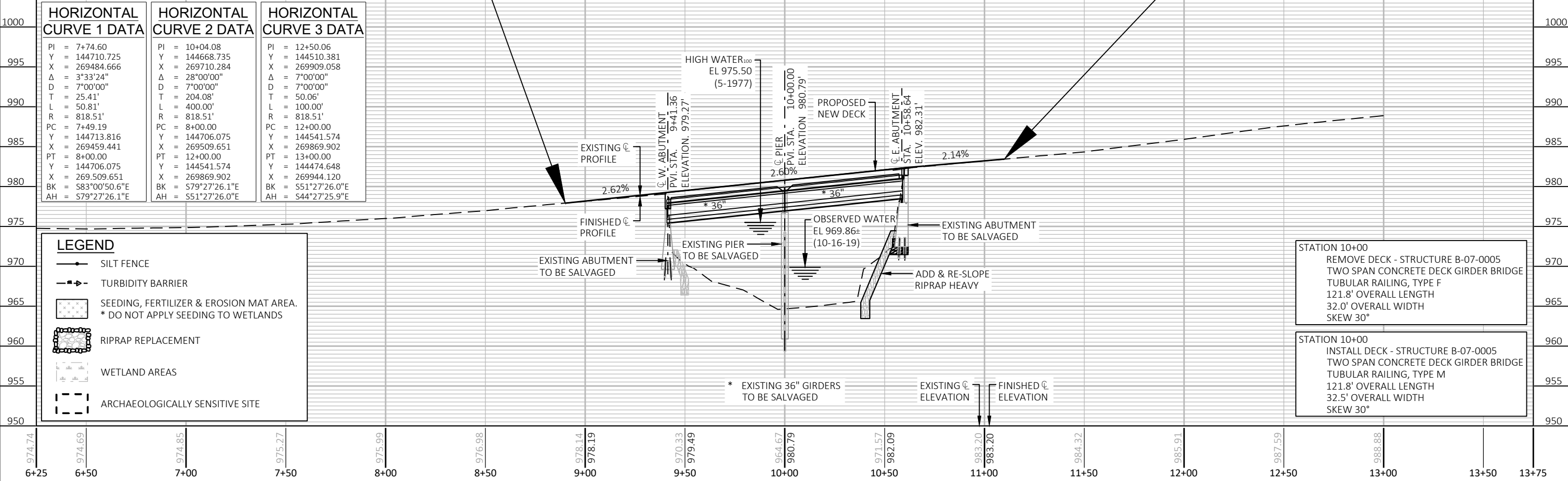
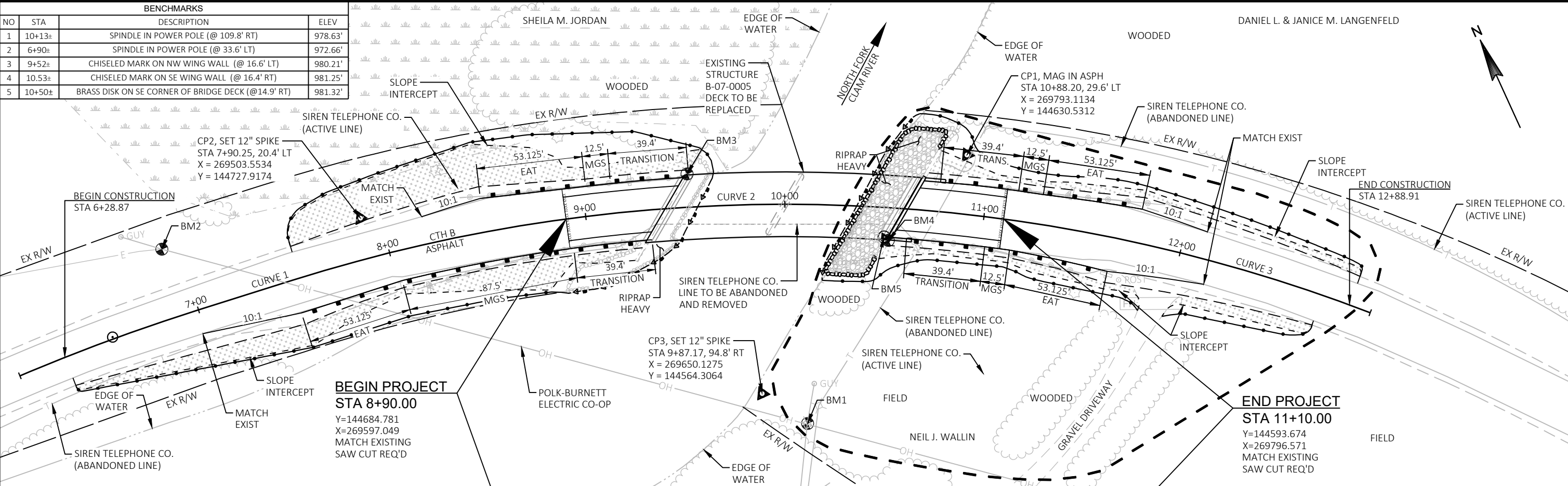
TRAFFIC CONTROL								
STATION - STATION	DURATION DAYS	643.5000	NO	643.0420	NO	643.0705	NO	643.0900
		TRAFFIC CONTROL EACH		BARRICADES TYPE III DAYS		WARNING LIGHTS TYPE A DAYS		SIGNS DAYS
6+28 - 12+89	60	1	16	960	28	1680	16	960
ITEM TOTAL(S)		1		960		1680		960

PAVEMENT MARKING			
STATION - STATION	LOCATION	646.1020	REMARKS
		MARKING LINE EPOXY 4-INCH LF	
8+90 - 11+10	CENTER LINE	220	DOUBLE YELLOW
8+90 - 11+10	EDGE LINE	220	WHITE
ITEM TOTAL(S)		440	

CONSTRUCTION STAKING					
STATION - STATION	650.4500	650.5000	650.6500	650.9910	650.9920
	SUBGRADE LF	BASE LF	STRUCTURE LS	SUPPLIMENTAL CONTROL LS	SLOPE STAKES LF
6+29 - 12+89	100	100	1.0	1.0	522
ITEM TOTAL(S)		100	1.0	1.0	522

SAWING		
STATION - STATION	LOCATION	690.0150
		ASPHALT LF
6+73 - 8+90	RT/LT	267
8+90		22
11+10 - 11+70	RT/LT	124
11+10		22
ITEM TOTAL(S)		435

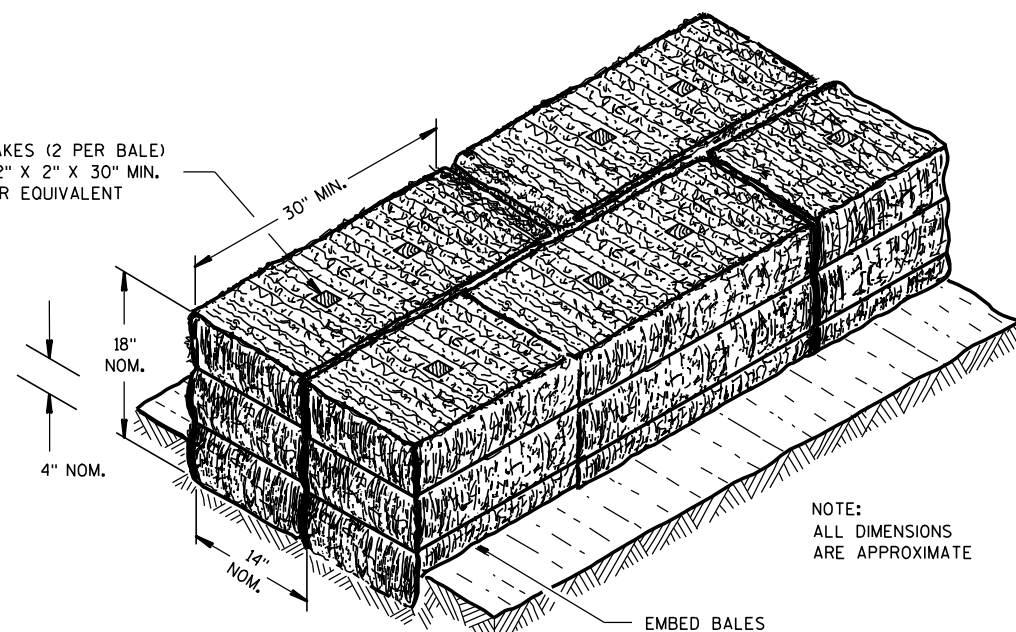




Standard Detail Drawing List

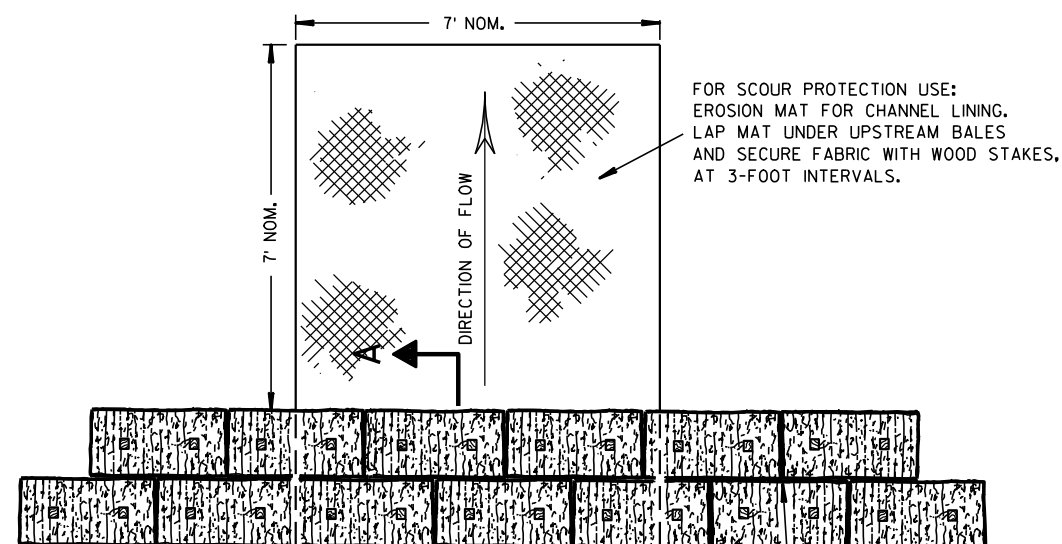
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

WOOD STAKES (2 PER BALE)  
NOMINAL 2" X 2" X 30" MIN.  
LENGTH OR EQUIVALENT



NOTE:  
ALL DIMENSIONS  
ARE APPROXIMATE

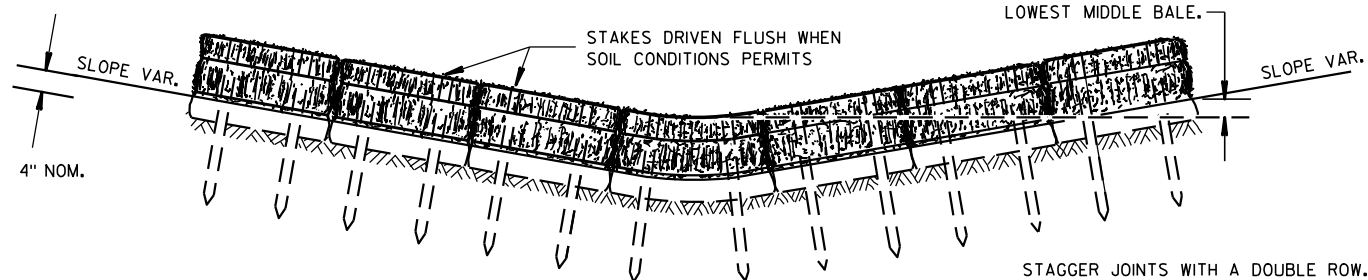
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT  
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL  
BE EQUAL TO OR GREATER THAN TOP OF  
LOWEST MIDDLE BALE.



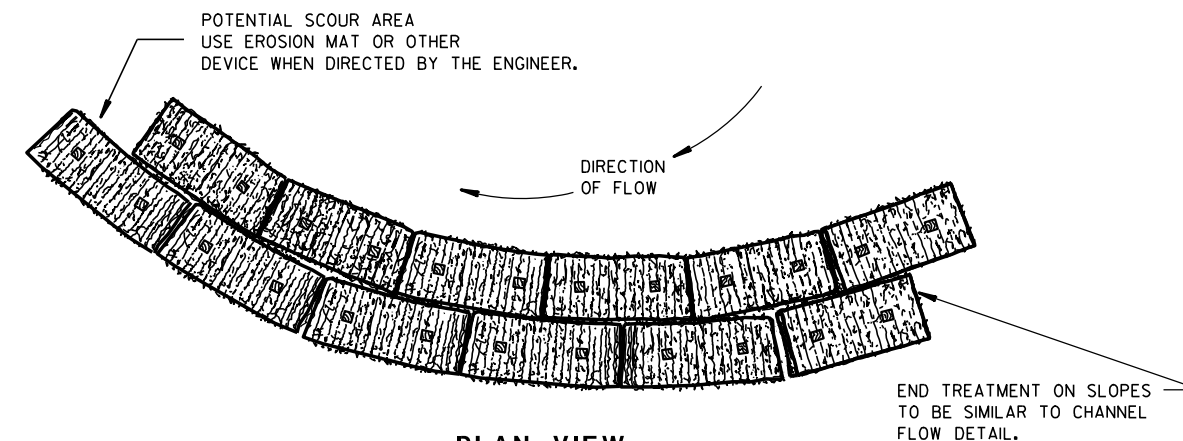
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

## GENERAL NOTES

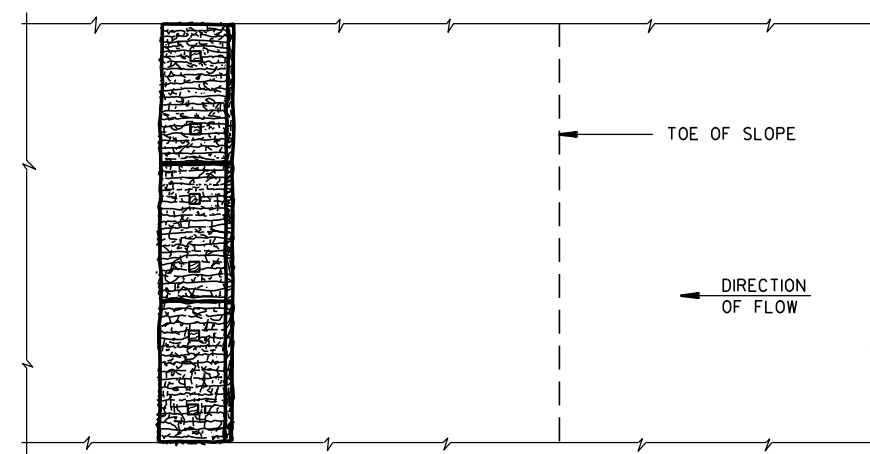
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

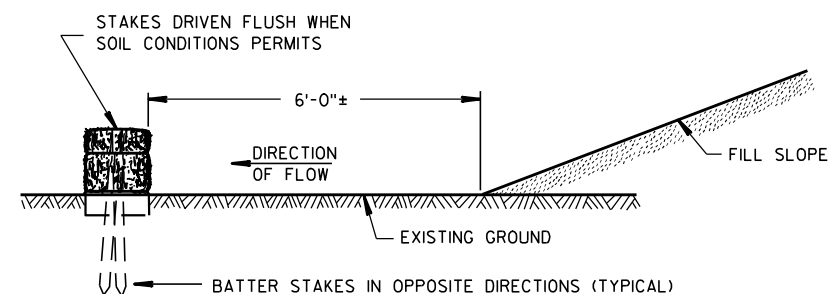


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

FHWA

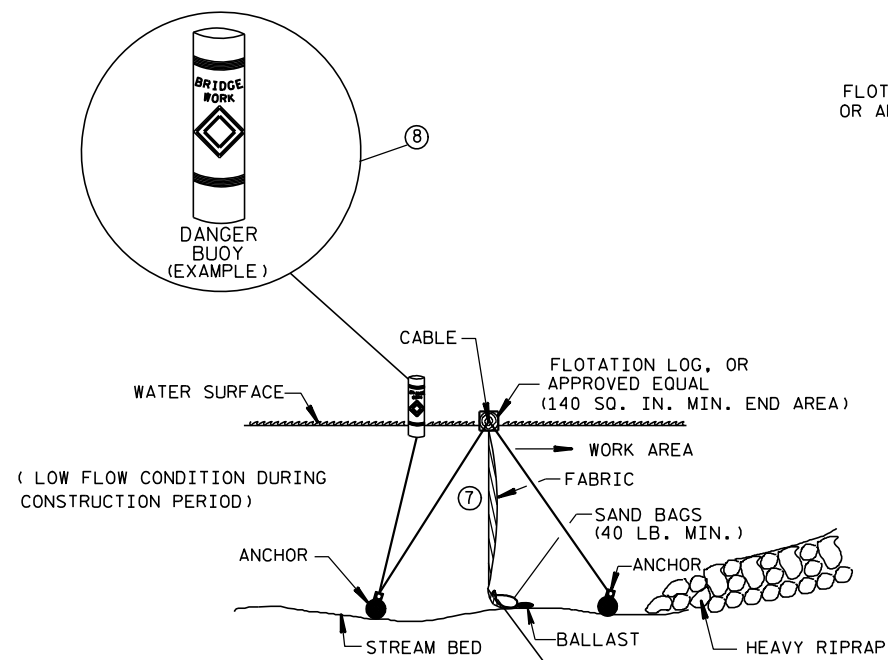
/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

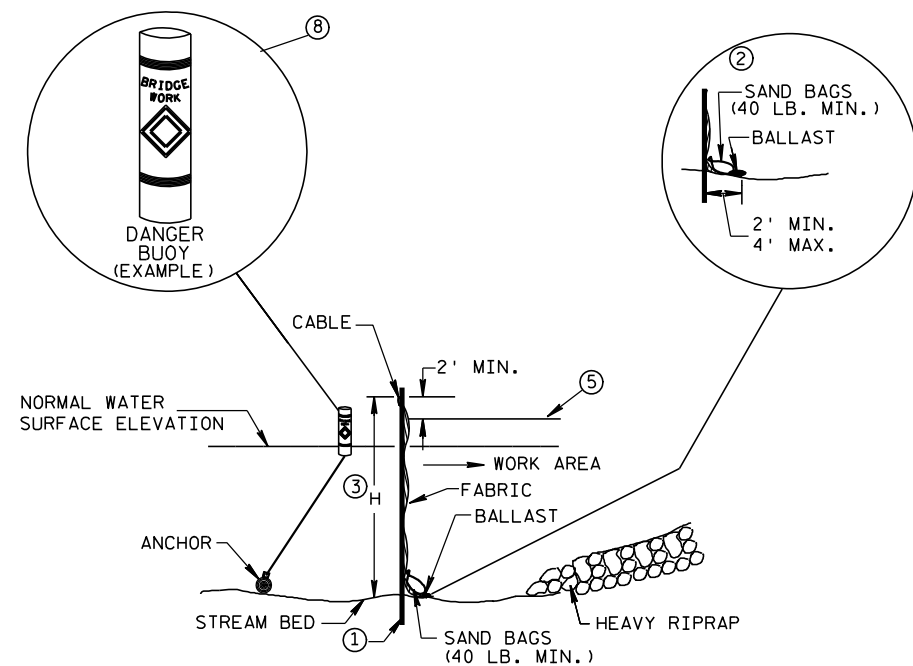


<b>SILT FENCE</b>	
<b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b>	
<b>APPROVED</b> 4-29-05 _____ DATE	/S/ Beth Canestra _____ CHIEF ROADWAY DEVELOPMENT ENGINEER



SECTION B-B

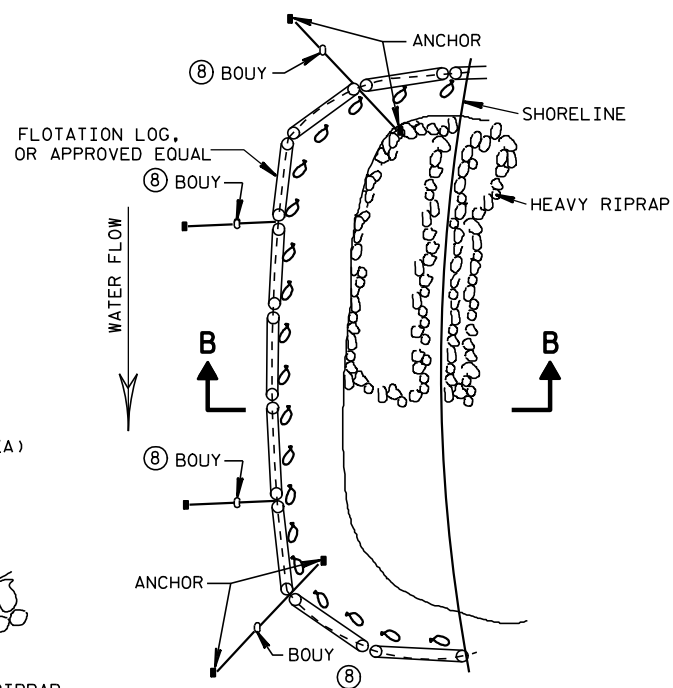
### TURBIDITY BARRIER FLOAT ALTERNATIVE CAUTION - SEE NOTE 6



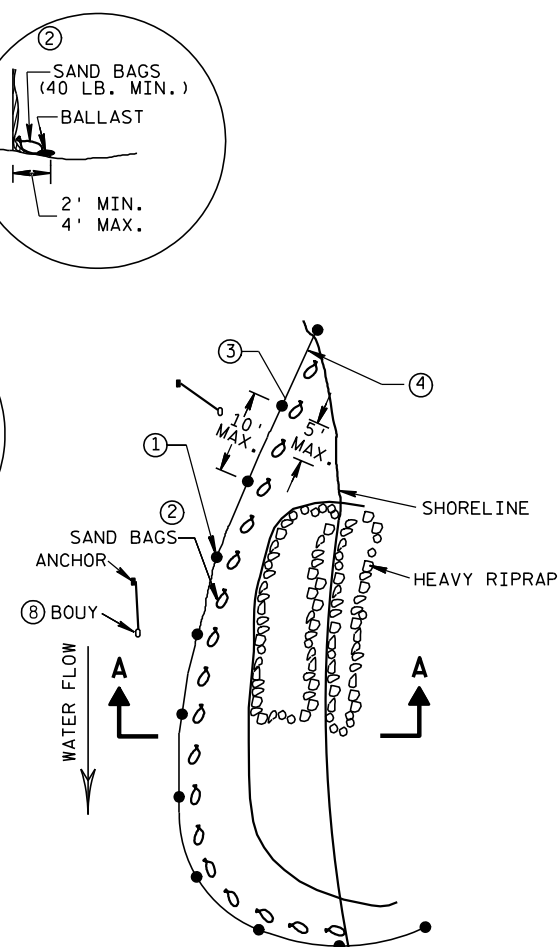
SECTION A-A

### TURBIDITY BARRIER STANDARD POST INSTALLATION

### TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW

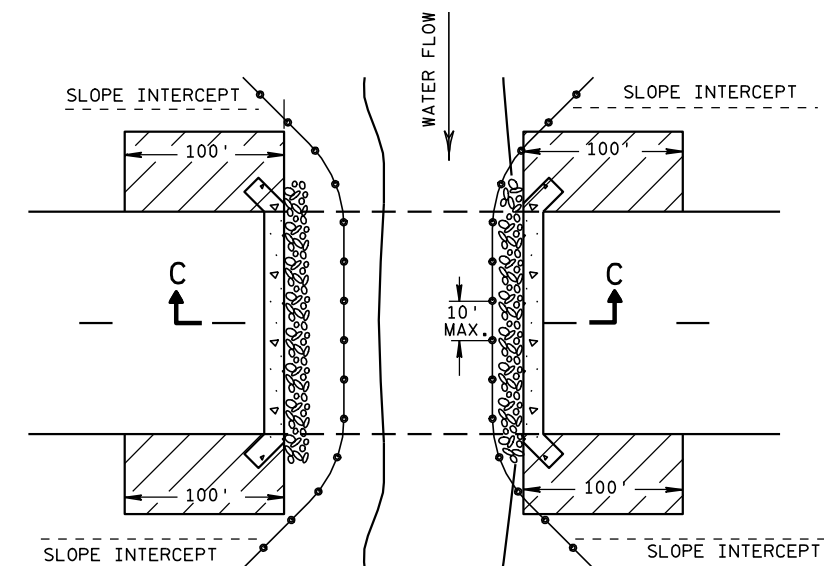


### GENERAL NOTES

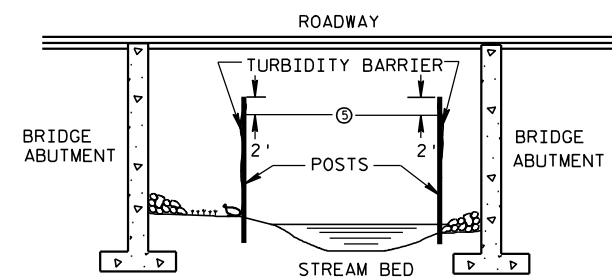
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C-C

### TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

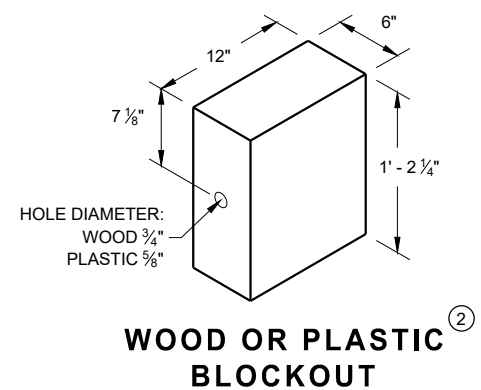
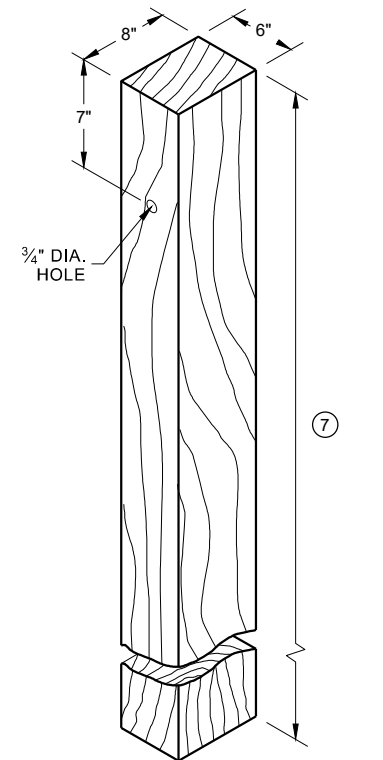
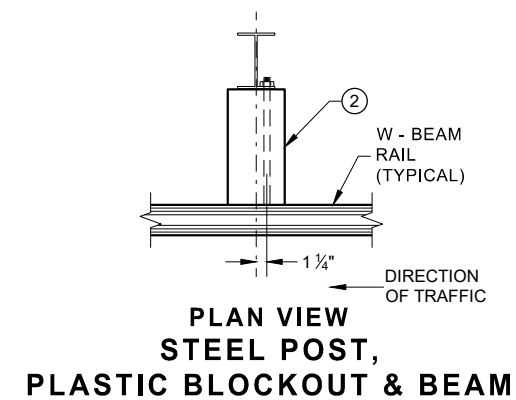
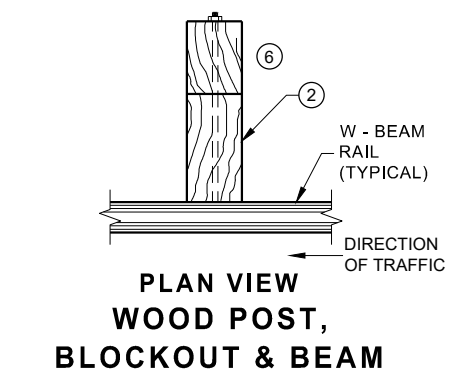
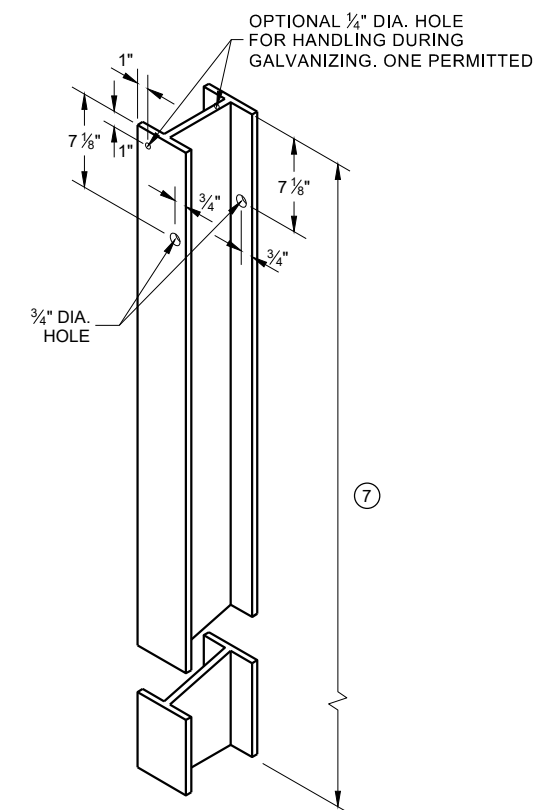
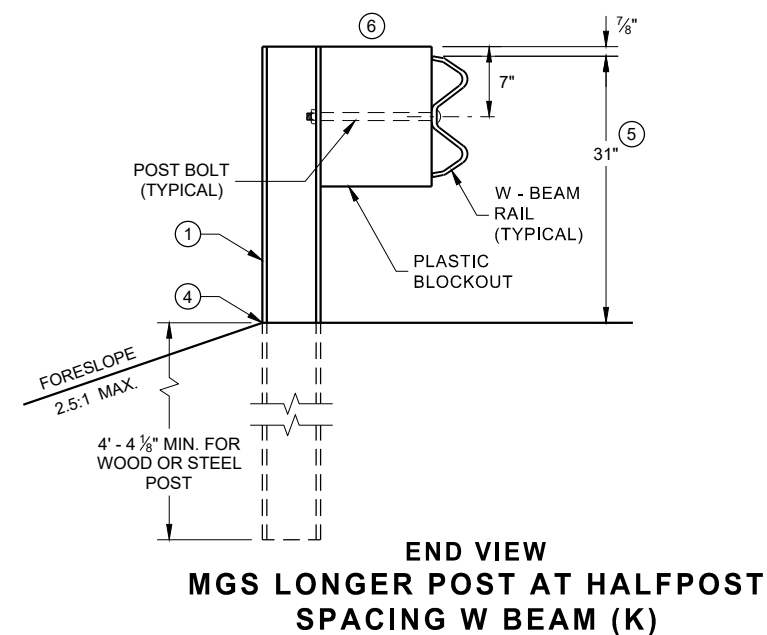
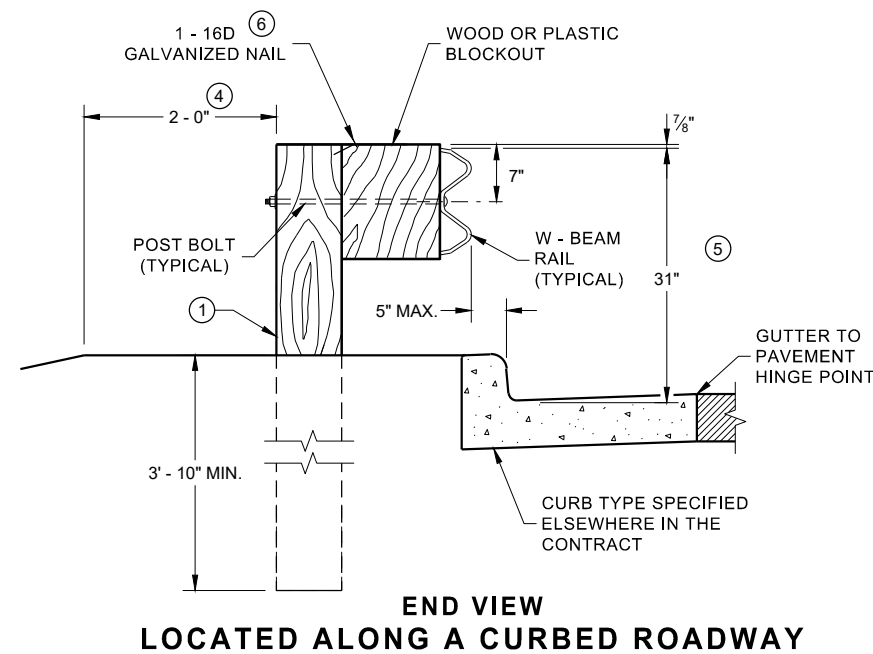
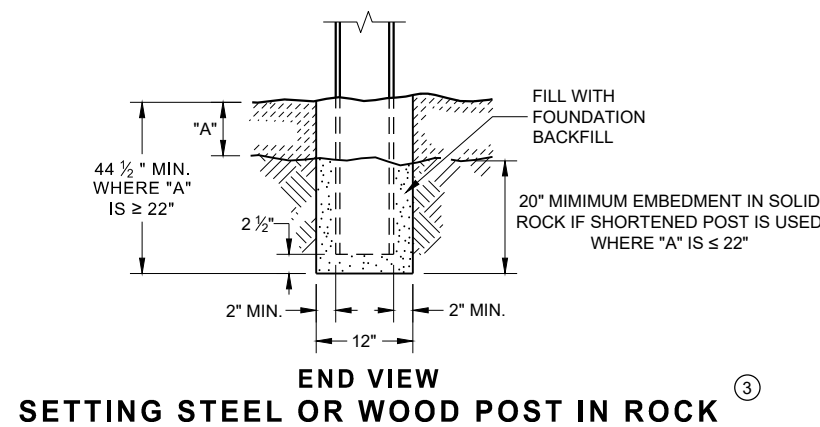
APPROVED

6/04/02  
DATE

FHWA

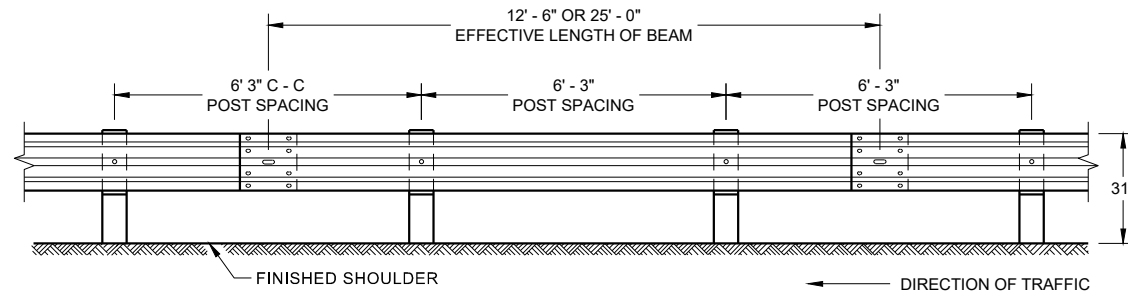
/S/ Beth Connestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AMD INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0". TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

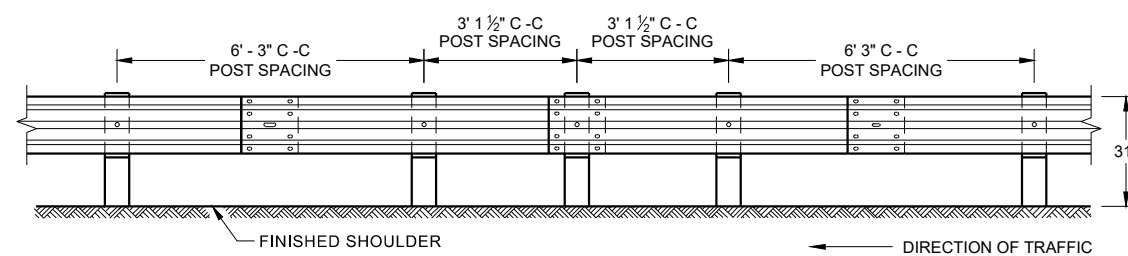


**MIDWEST GUARDRAIL SYSTEM**  
**(MGS) GUARDRAIL**

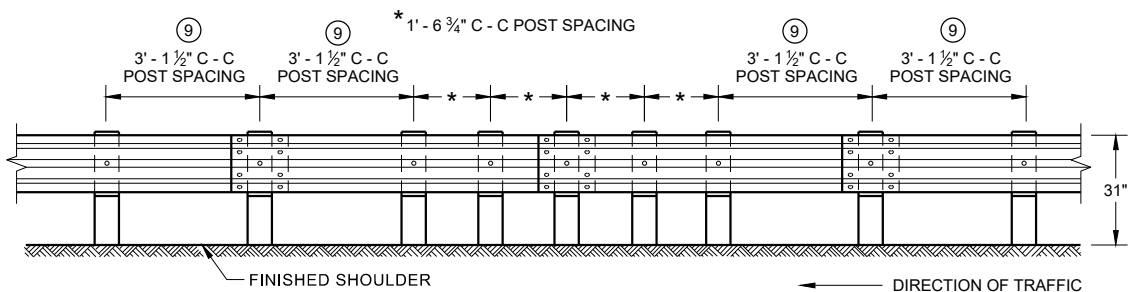
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



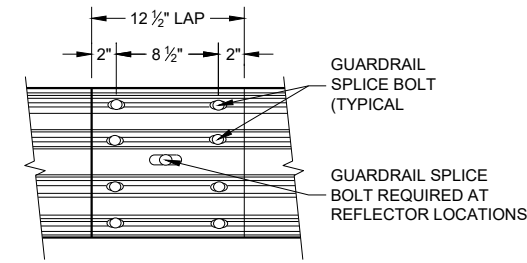
**FRONT VIEW  
POST SPACING STANDARD INSTALLATION**



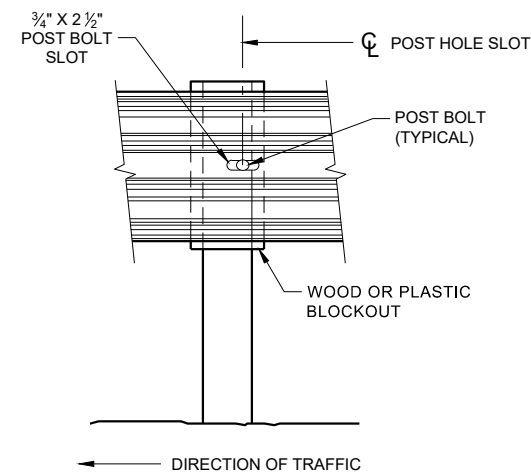
**FRONT VIEW  
HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)**



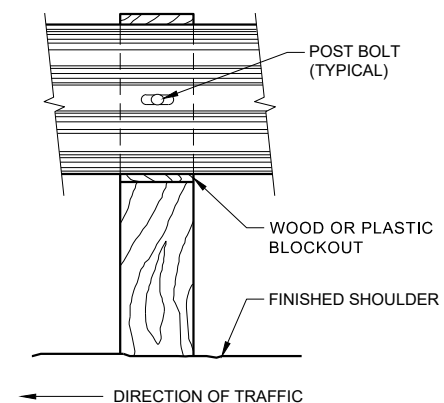
**FRONT VIEW  
QUARTER POST SPACING (QS)**



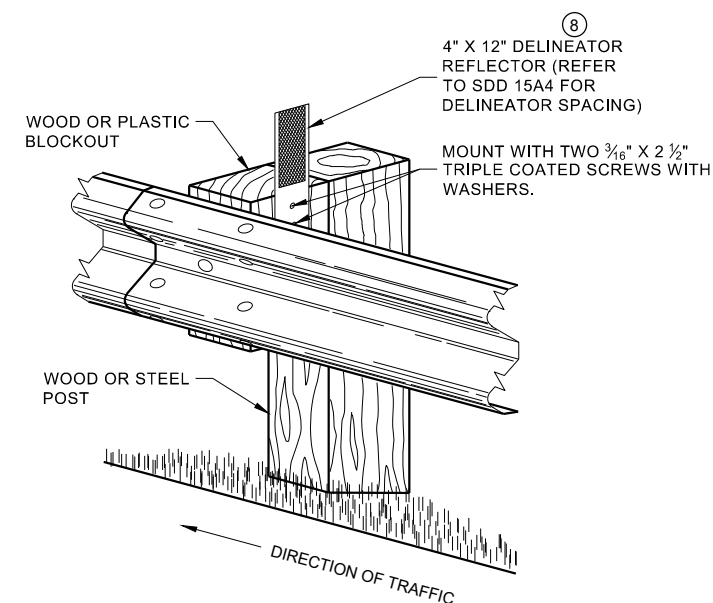
**FRONT VIEW  
MID-SPAN BEAM SPLICE**



**FRONT VIEW AT STEEL POST**



**FRONT VIEW AT WOOD POST**



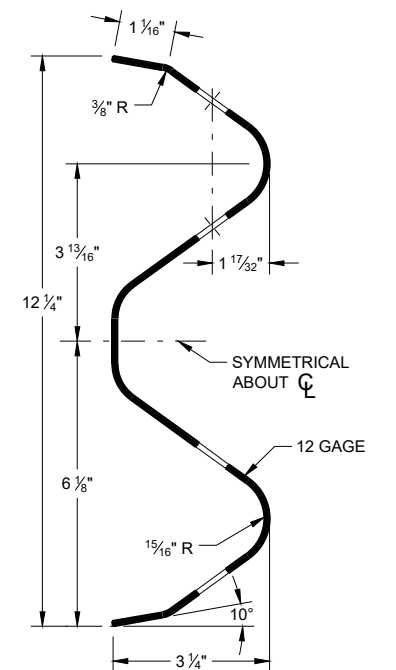
**ONE SIDED REFLECTOR DETAIL  
AND TYPICAL INSTALLATION**

## GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



**SECTION THRU W-BEAM RAIL**

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

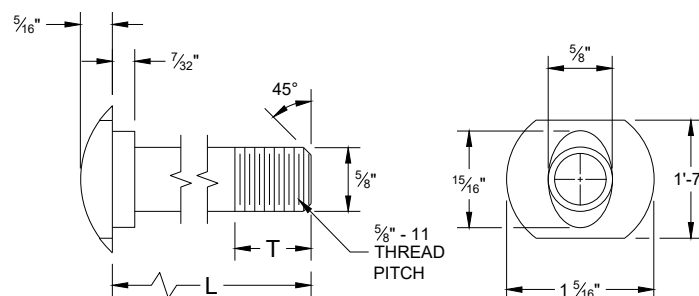


NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

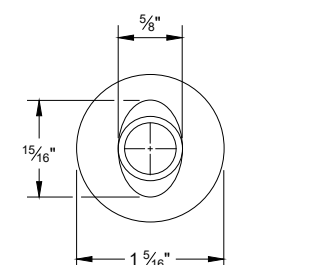
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF  $\frac{3}{16}$ ".
2. IF THE BOLT EXTENDS MORE THAN  $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

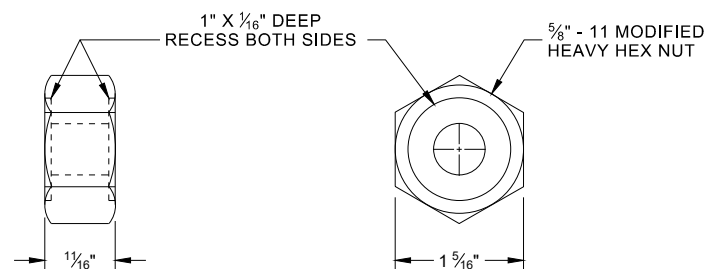


## POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

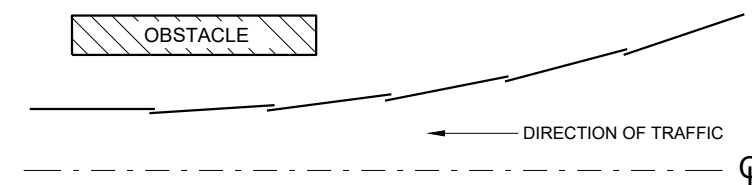


### ALTERNATE BOLT HEAD

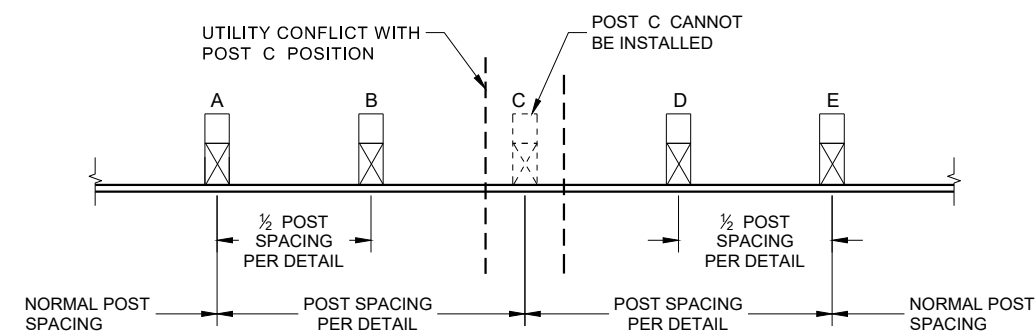


## POST BOLT, SPLICE BOLT AND RECESS NUT

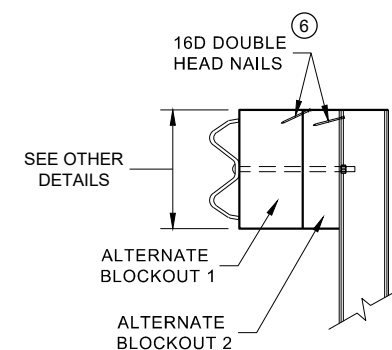
⑥ WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



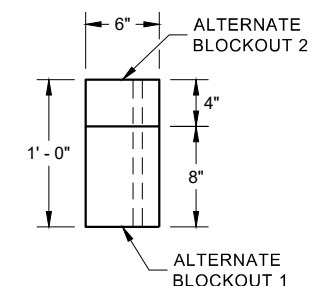
**PLAN VIEW  
BEAM LAPPING DETAIL**



## POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



### SIDE VIEW

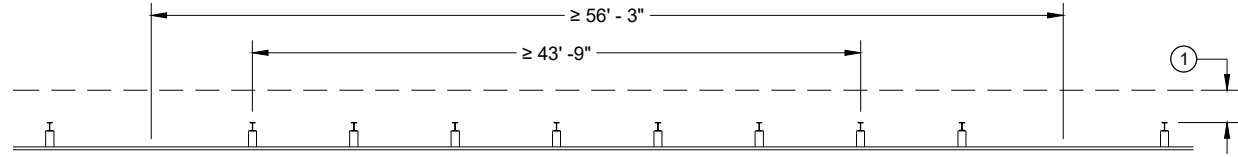


### PLAN VIEW

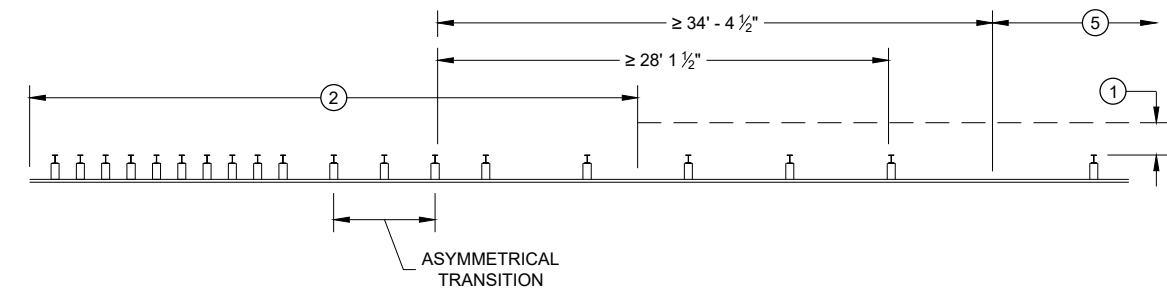
## ALTERNATE WOOD BLOCKOUT DETAIL

## MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

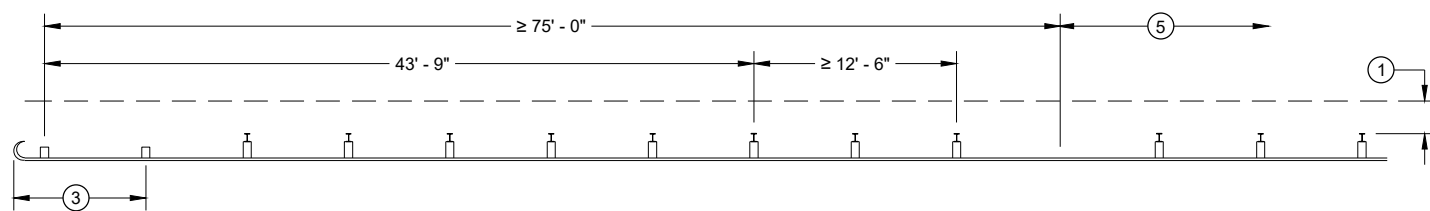
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



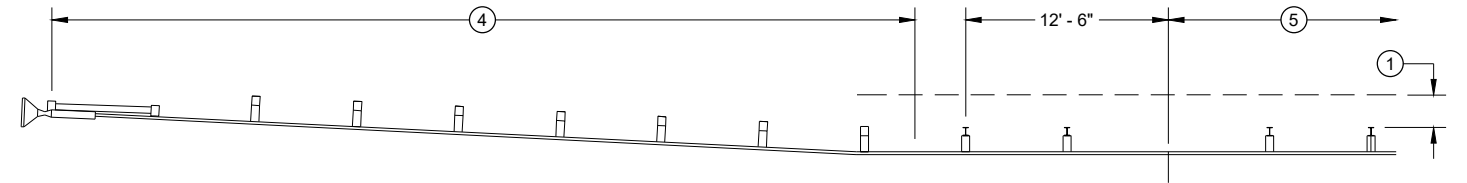
MISSING POST IN NORMAL BEAM GUARD RUN



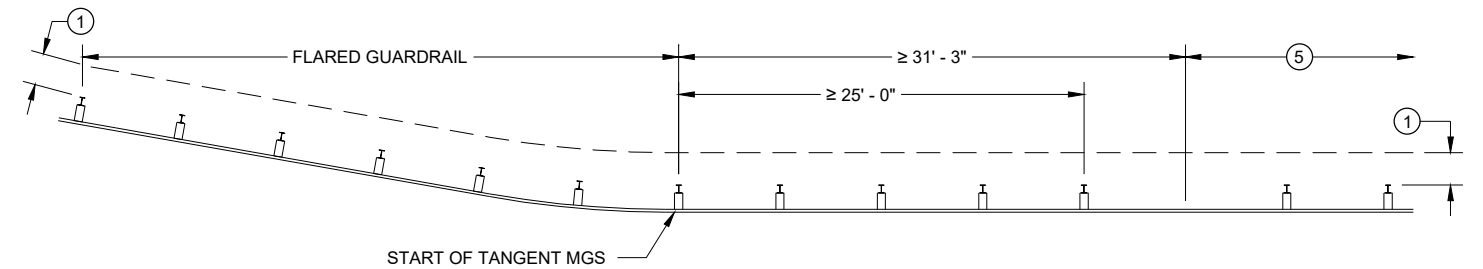
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



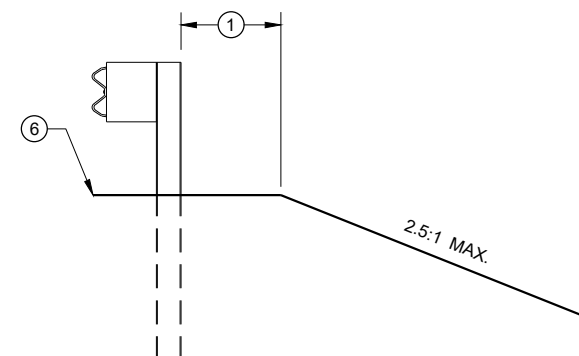
MISSING POST IN NORMAL BEAM GUARD RUN  
NEAR TYPE 2 TERMINAL



MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN  
NEAR FLARED BEAM GUARD



CROSS SECTION VIEW

- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018  
DATE  
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
  - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
  - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
  - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
  - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

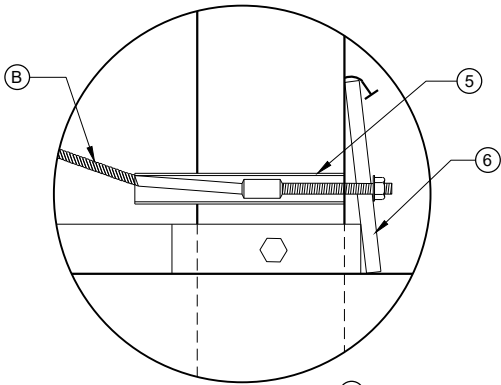
SEE SDD 14B42 FOR MORE INFORMATION.

\* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

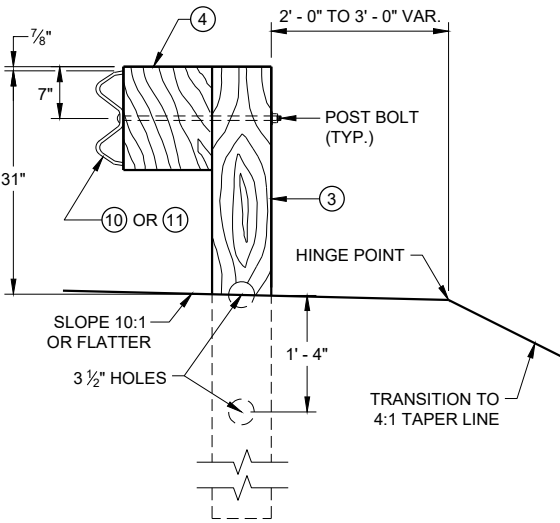
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

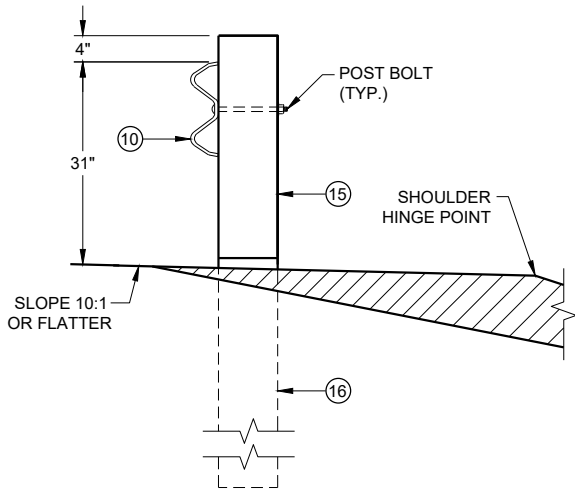
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



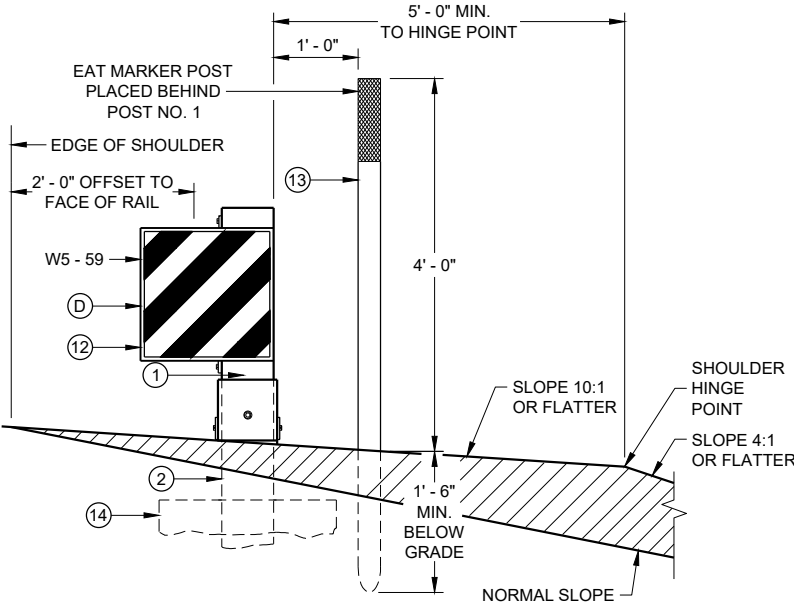
DETAIL "A"



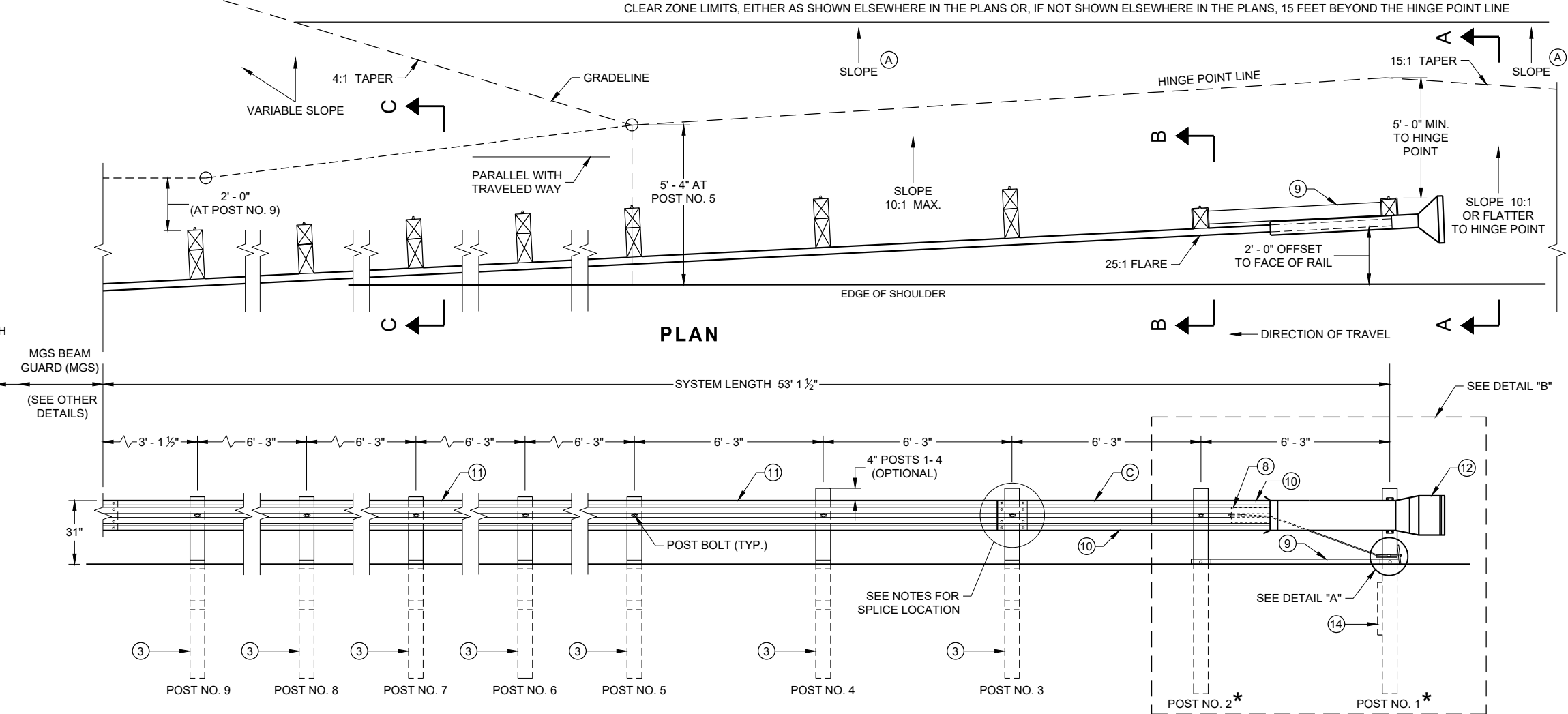
SECTION C - C  
TYPICAL AT POST NOS. 3 - 9



SECTION B - B  
TYPICAL AT POST NO. 2\*

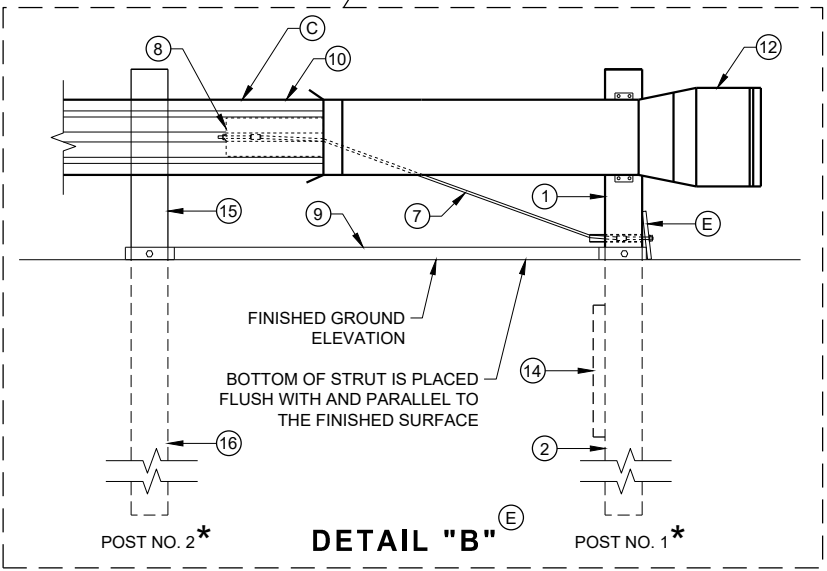


SECTION A - A  
TYPICAL AT POST NO. 1\*



PLAN

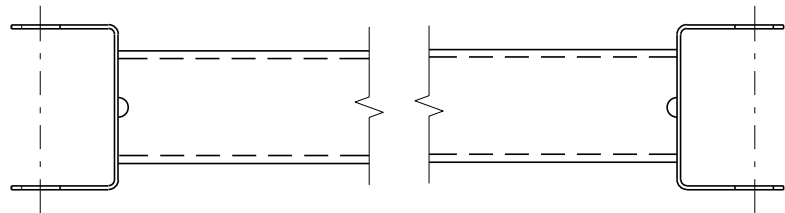
ELEVATION



DETAIL "B"

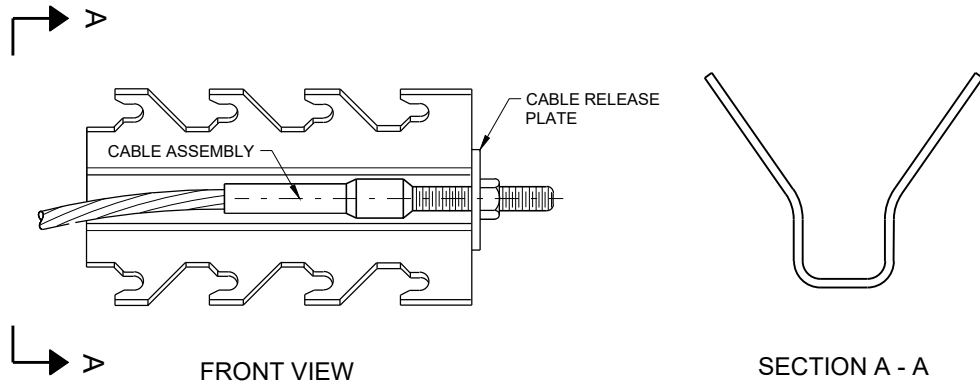
**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

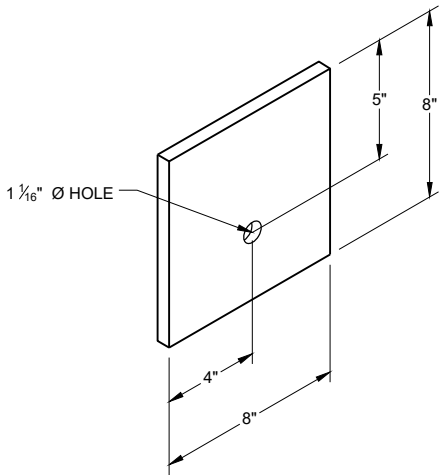


GENERIC GROUND STRUT<sup>9</sup> <sup>E</sup>

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



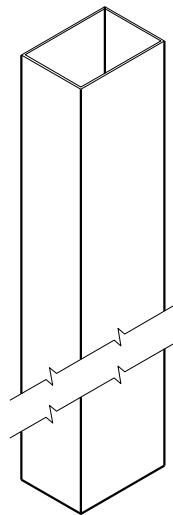
GENERIC ANCHOR CABLE BOX<sup>9</sup> <sup>E</sup>



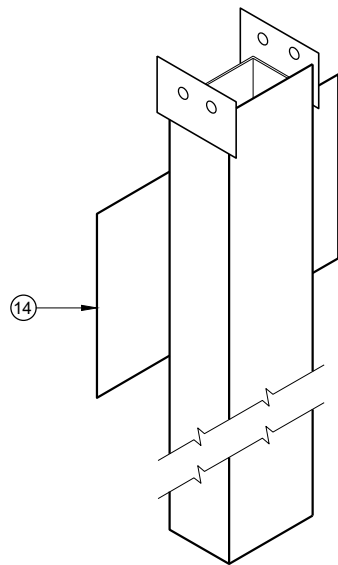
BEARING PLATE<sup>6</sup> <sup>E</sup>

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

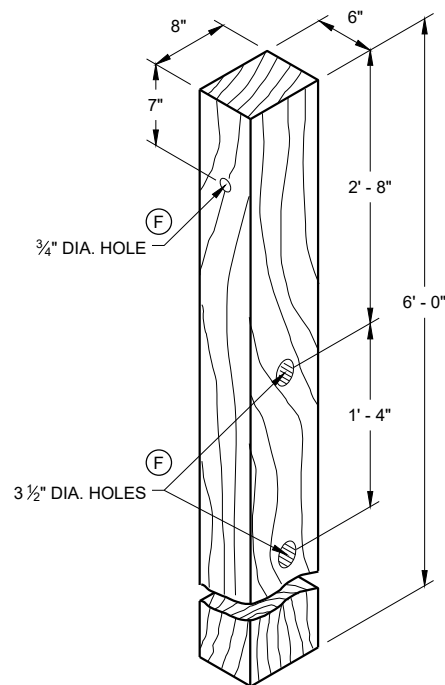
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



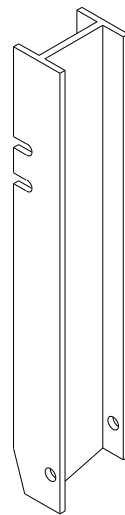
UPPER POST NO. 1 <sup>(1)</sup> (E)



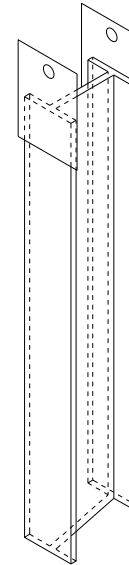
LOWER POST NO. 1 <sup>(2)</sup> (E)



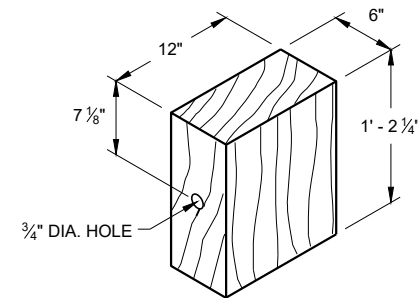
WOOD CRT POST <sup>(3)</sup> (E)  
POSTS NUMBER 3-9



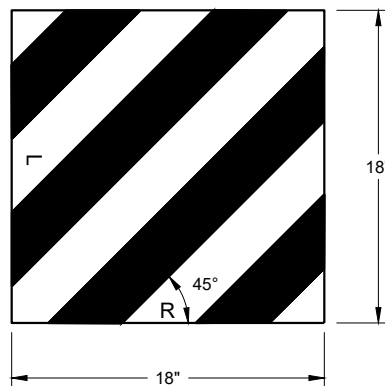
UPPER POST NO. 2 <sup>(15)</sup> (E)



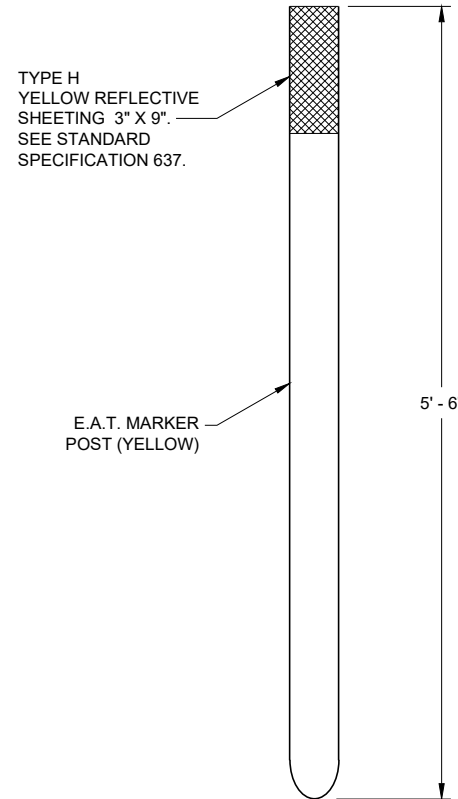
LOWER POST NO. 2 <sup>(16)</sup> (E)



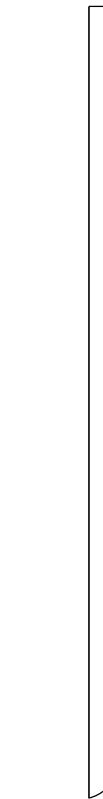
WOOD BLOCKOUT <sup>(4)</sup>  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



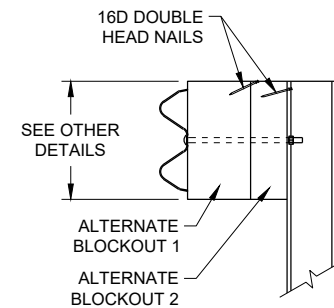
W5 - 59  
REFLECTIVE SHEETING DETAIL <sup>(E)</sup>



FRONT VIEW  
E.A.T. MARKER POST <sup>(13)</sup>

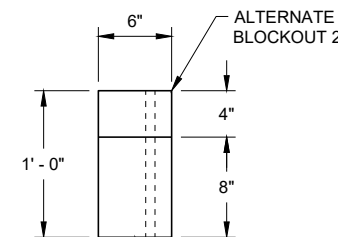


SIDE VIEW



SIDE VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

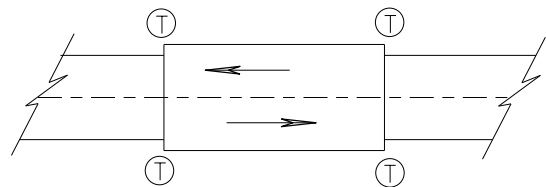


TOP VIEW

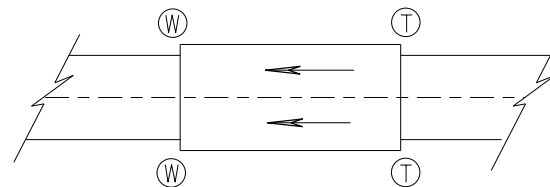
**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018 DATE /S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

### GENERAL NOTES

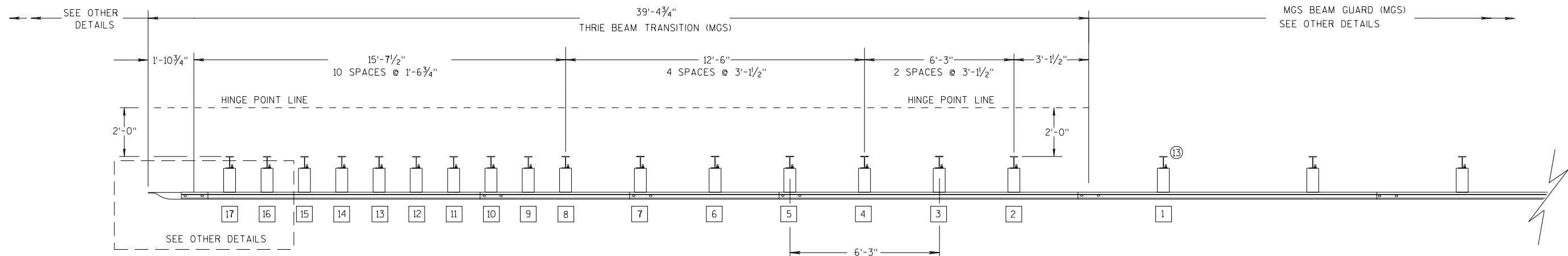
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

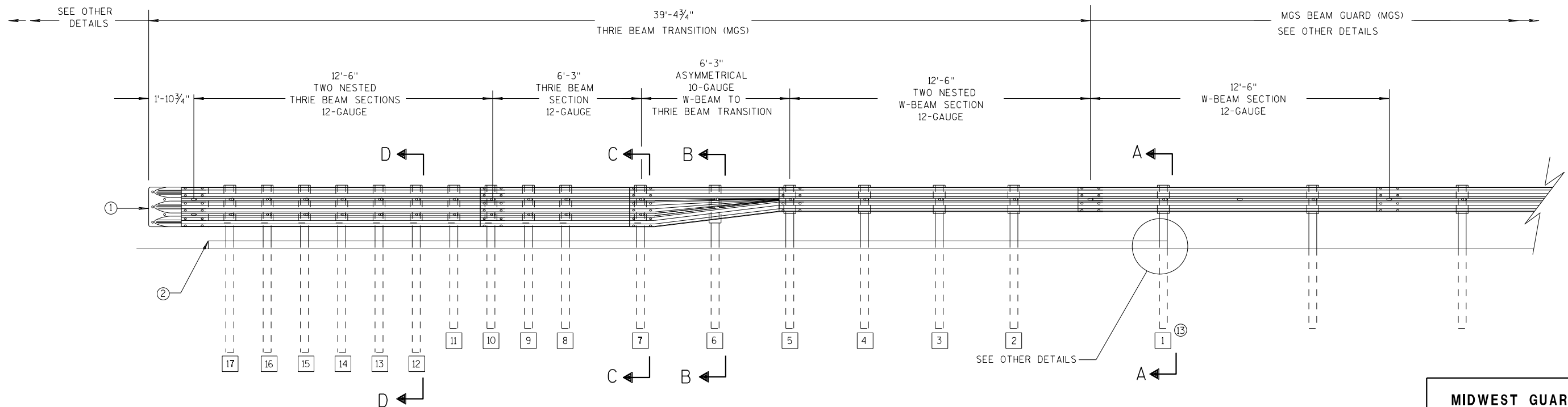
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

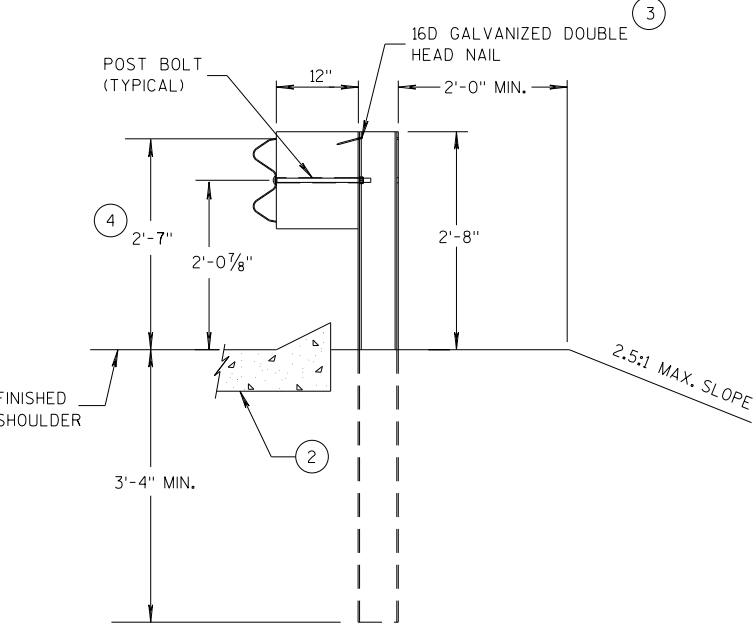
## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

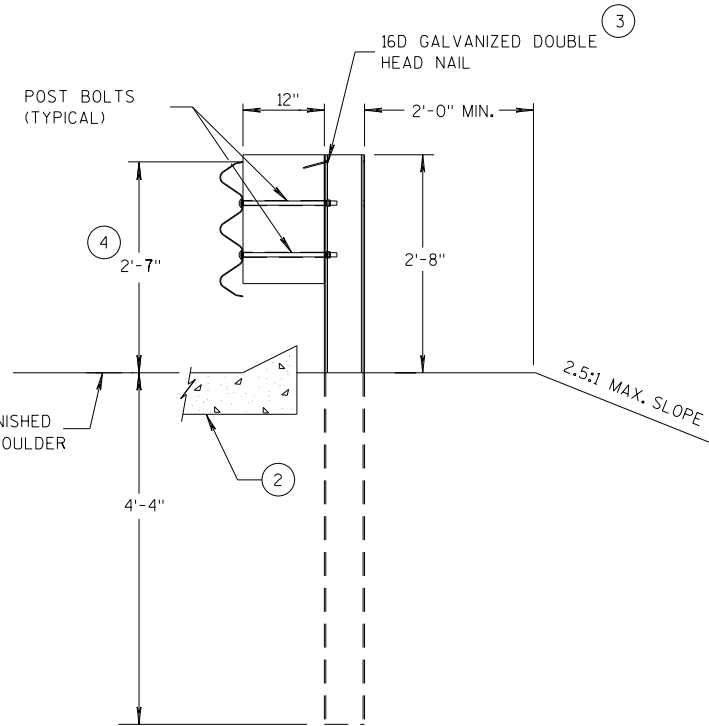
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

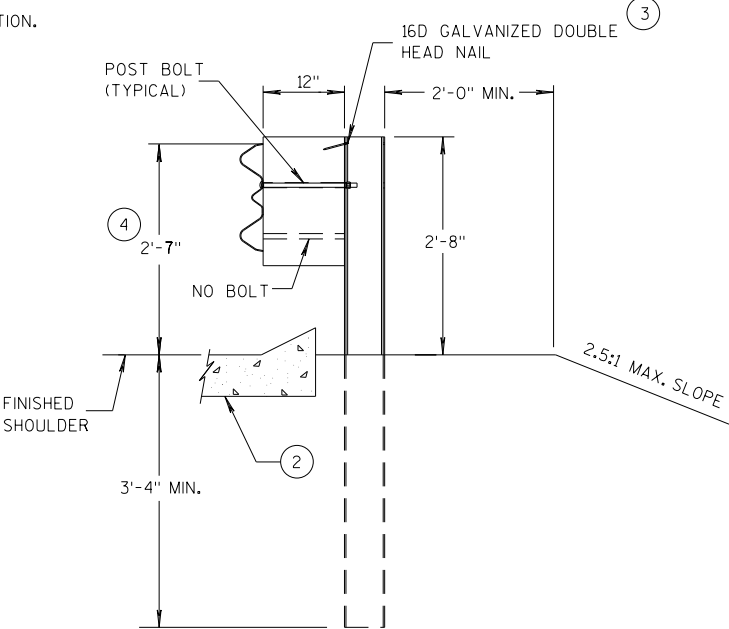
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



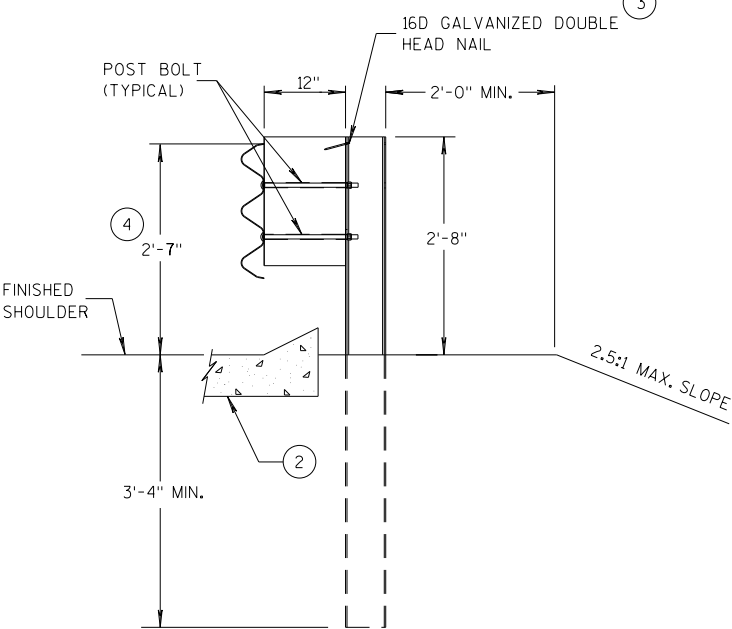
SECTION A-A  
POSTS 1-5



SECTION D-D  
POSTS 12-17



SECTION B-B  
POST 6



SECTION C-C  
POSTS 7-11

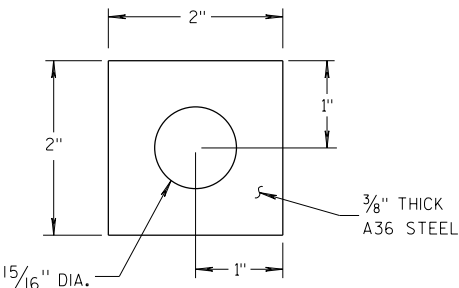
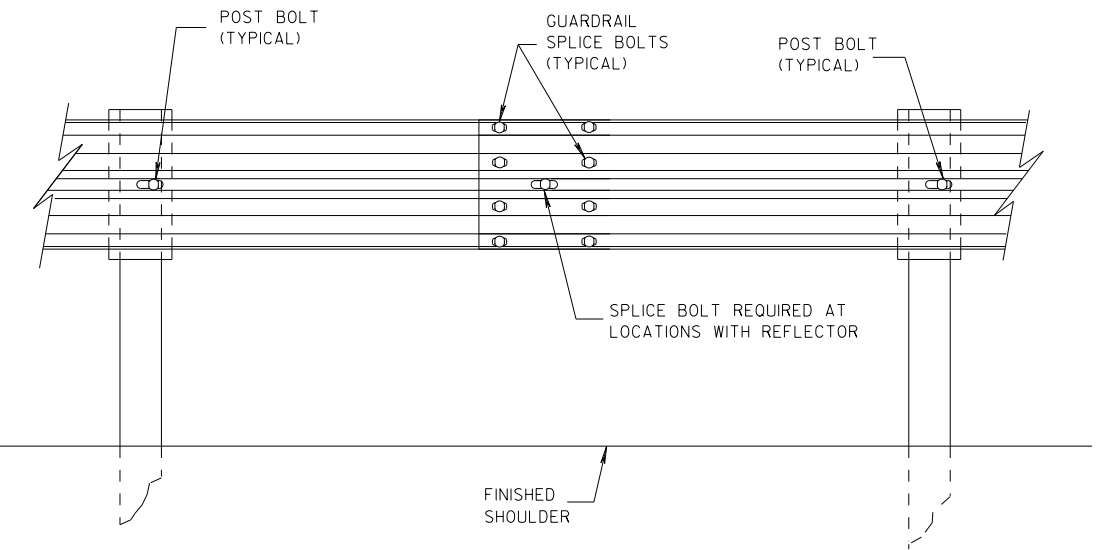
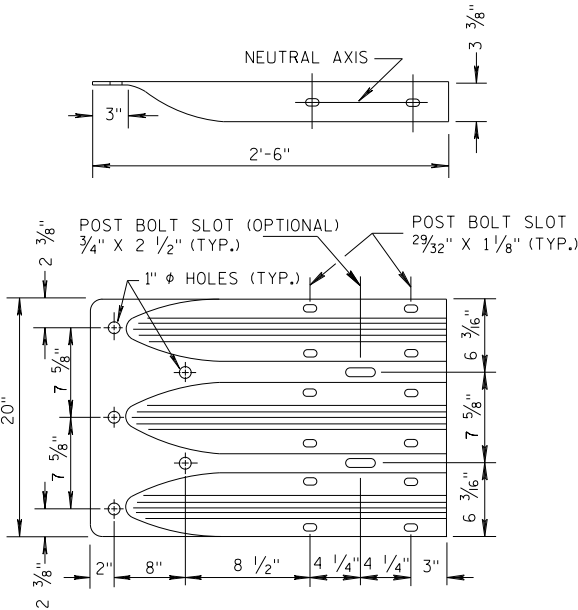


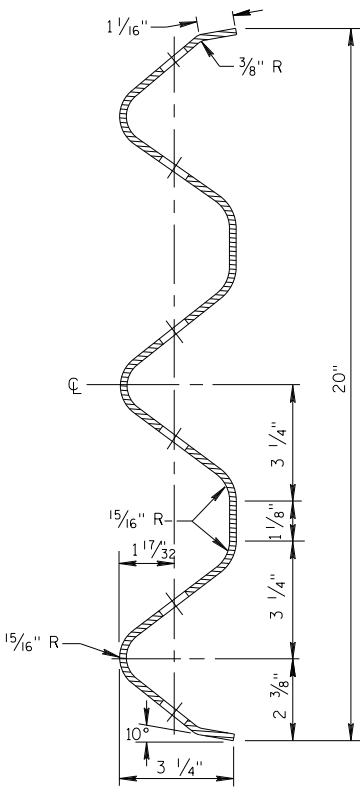
PLATE WASHER DETAIL



SPLICE DETAIL



THRIE BEAM  
TERMINAL CONNECTOR

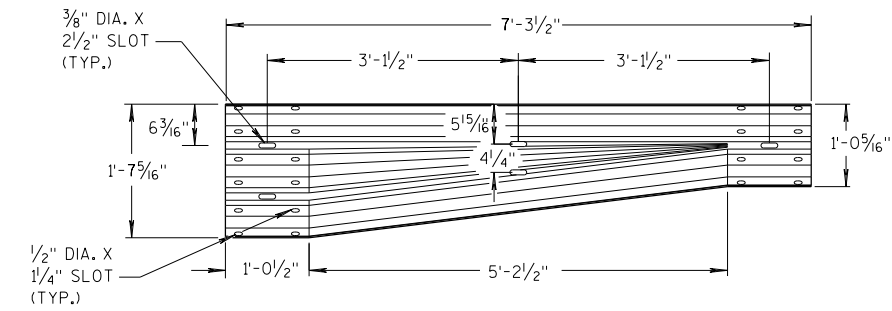


SECTION THRU THRIE  
BEAM RAIL ELEMENT

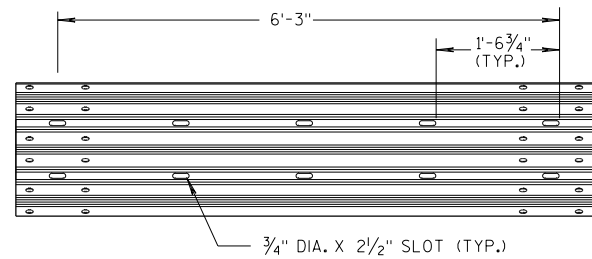
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

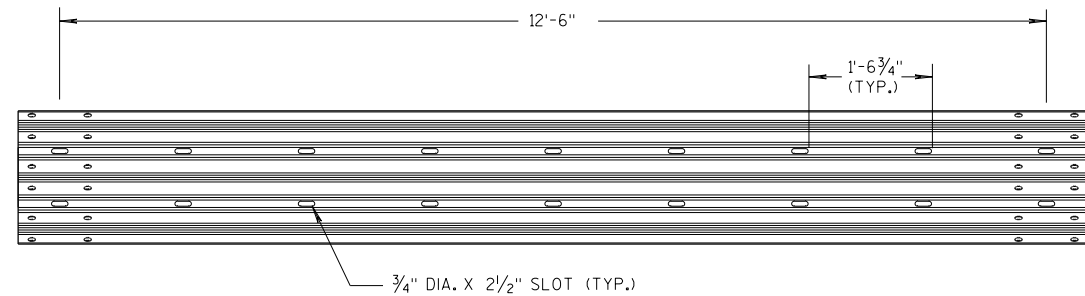




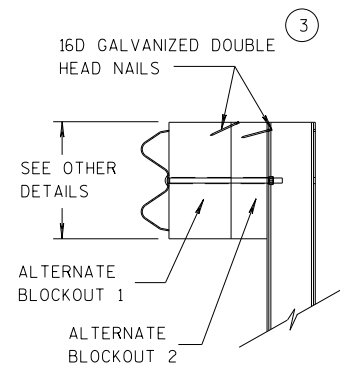
**W-BEAM TO THRIE BEAM TRANSITION SECTION**



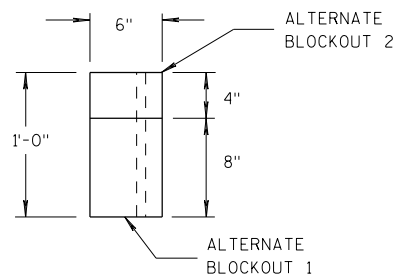
**6'-3" THRIE BEAM SECTION**



**12'-6" THRIE BEAM SECTION**

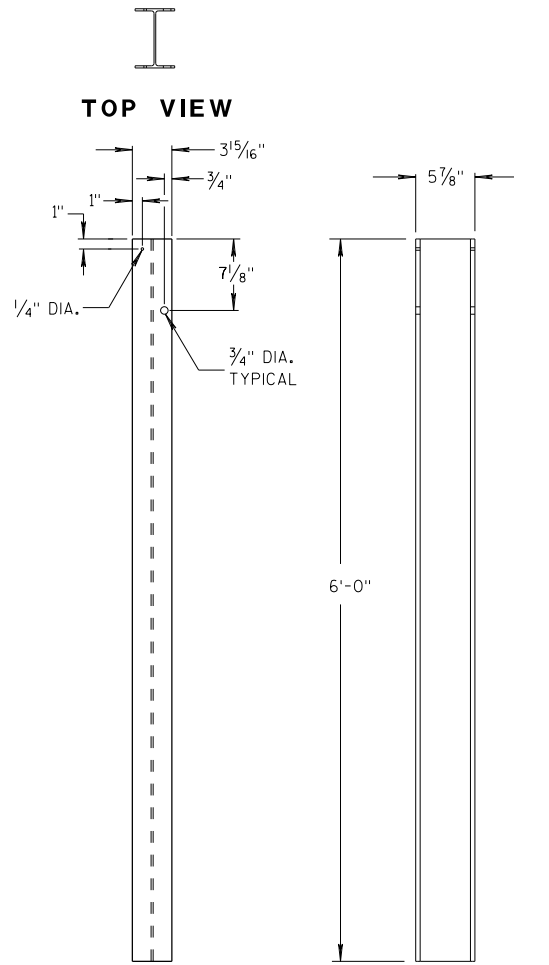


**SIDE VIEW**



**TOP VIEW**

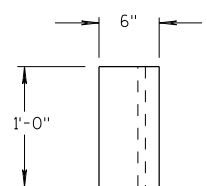
**ALTERNATE WOOD BLOCKOUT DETAIL**



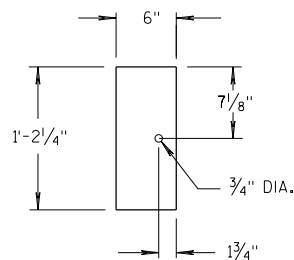
**FRONT VIEW**

**SIDE VIEW**

**STEEL POSTS 1-5**

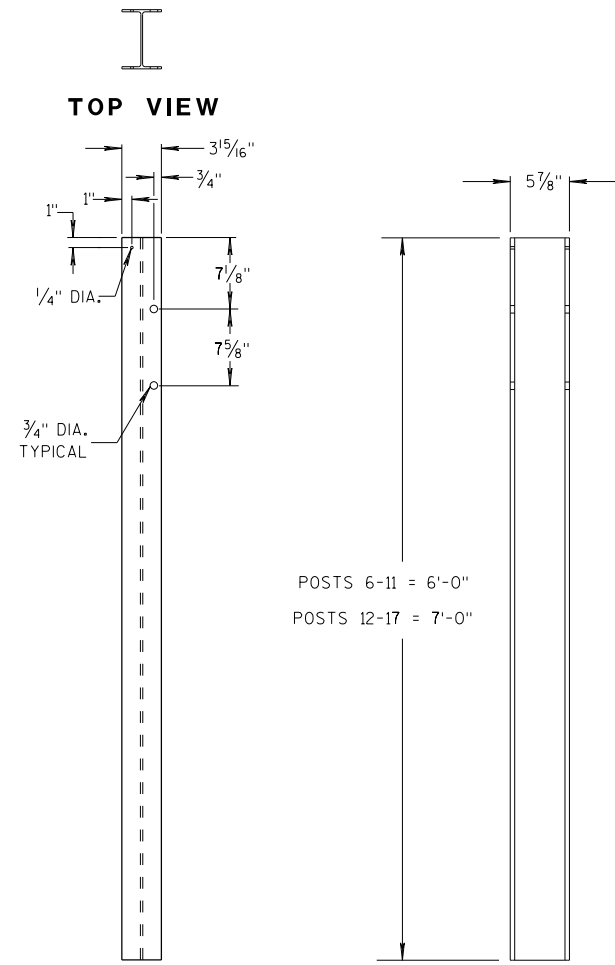


**TOP VIEW**



**FRONT VIEW**

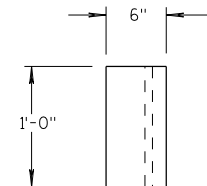
**BLOCKOUT POSTS 1-5**



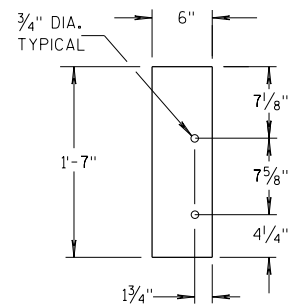
**FRONT VIEW**

**SIDE VIEW**

**STEEL POSTS 6-17**



**TOP VIEW**



**FRONT VIEW**

**BLOCKOUT POSTS 6-17**

**GENERAL NOTES**

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

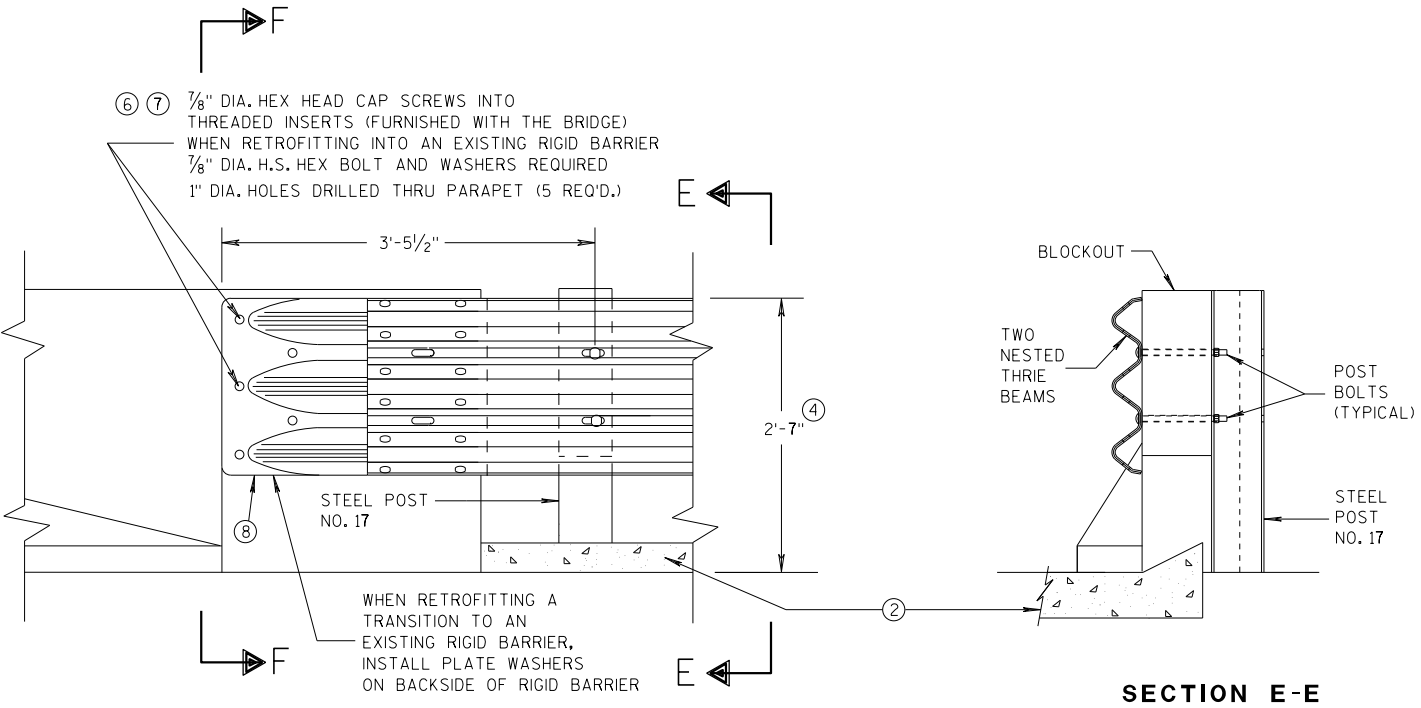
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

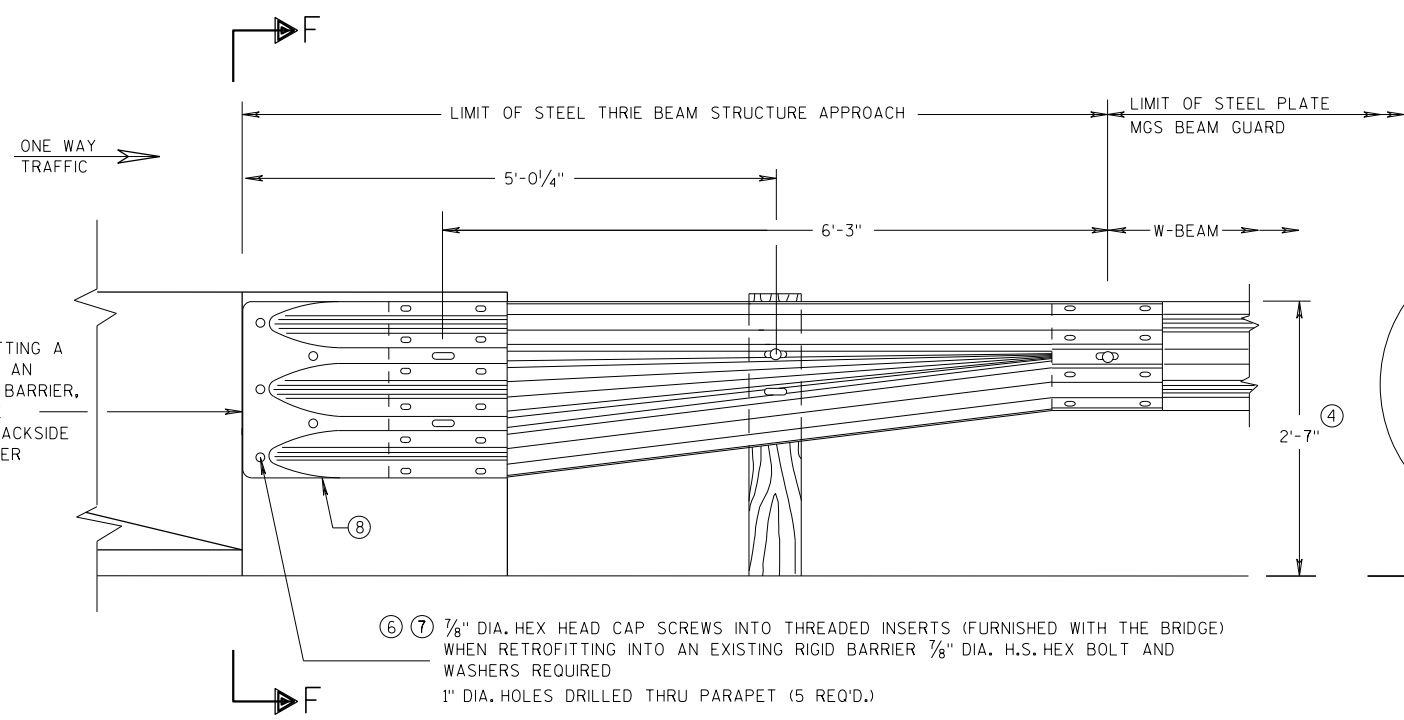
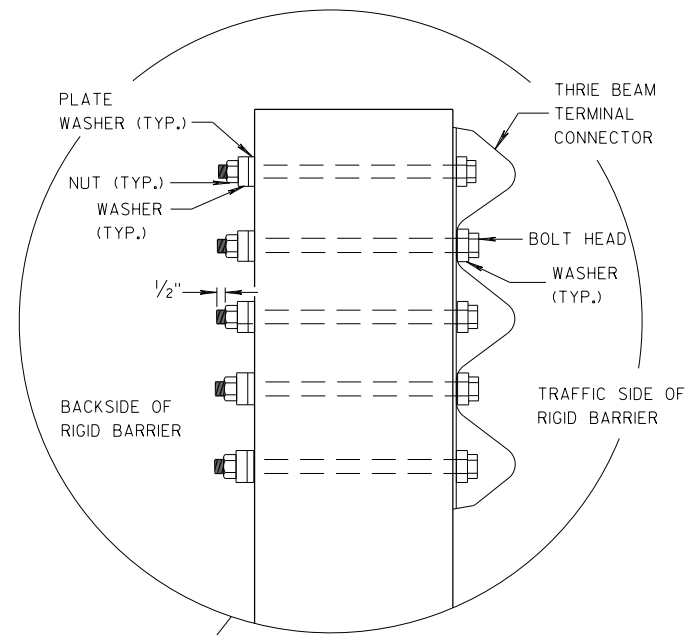
**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

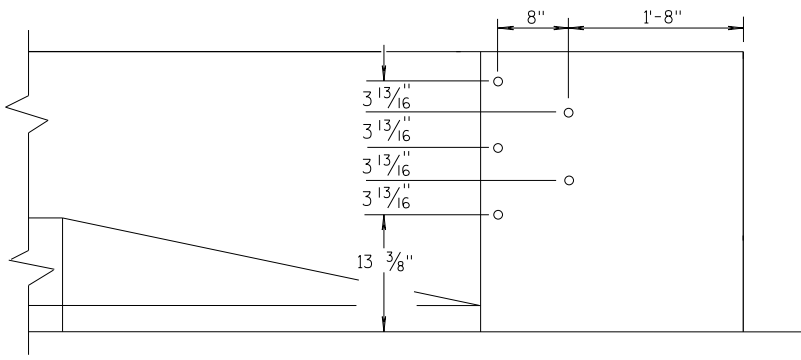


**GENERAL NOTES**

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



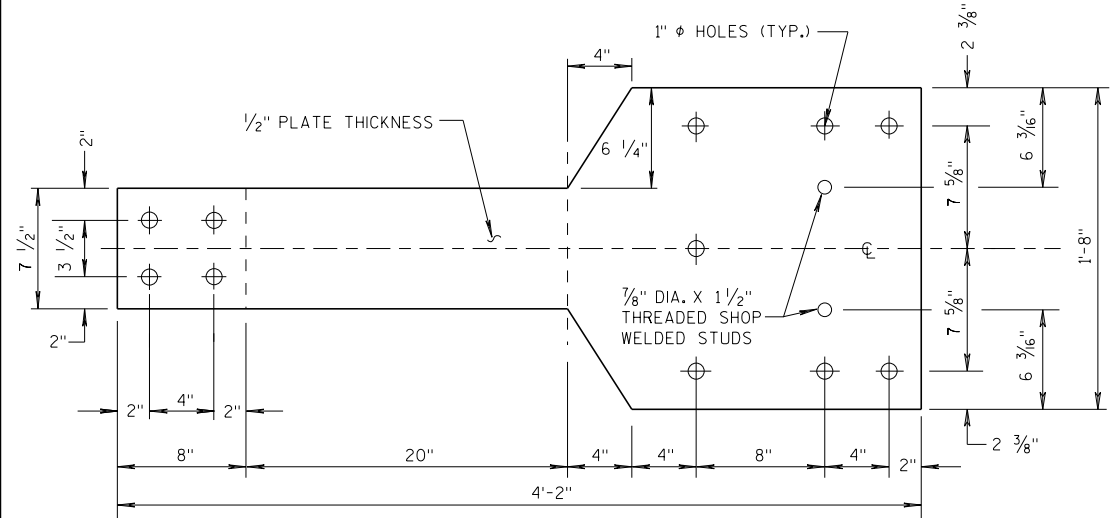
**SECTION F-F**



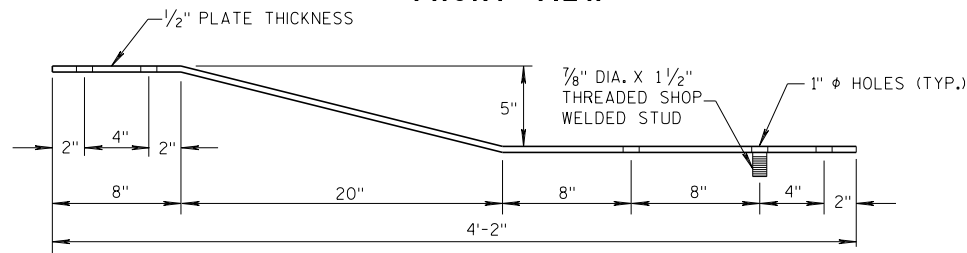
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

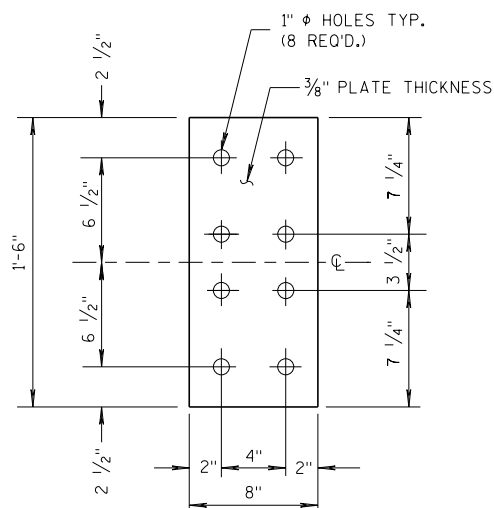
④ TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .



FRONT VIEW

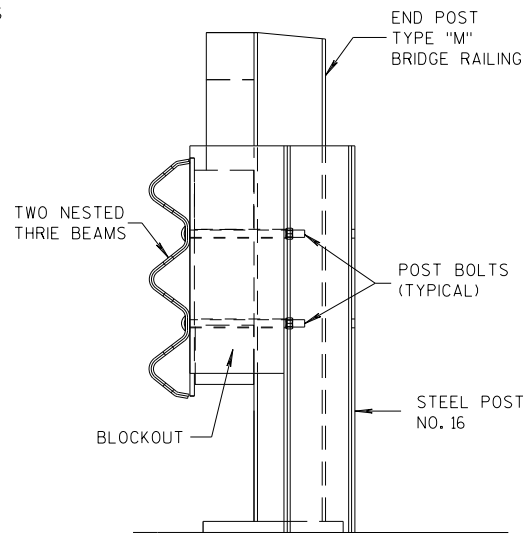


PLAN VIEW  
BACK-UP PLATE DETAIL, TYPE "M"

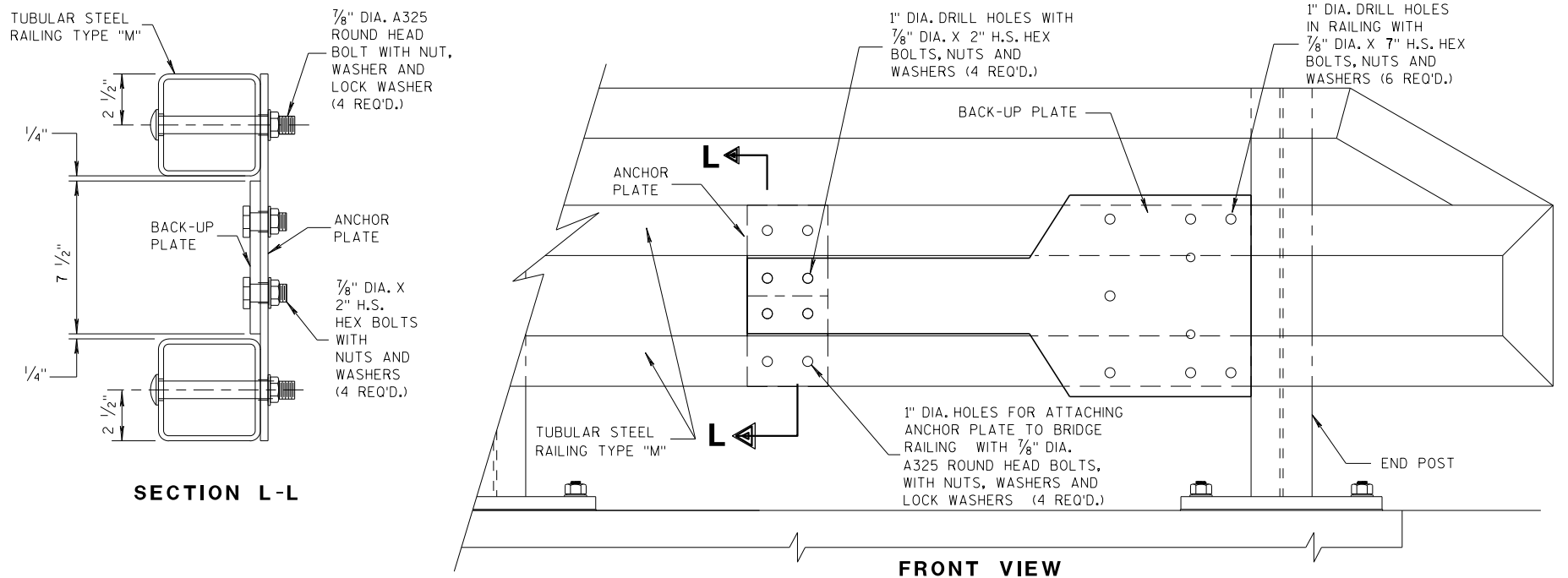


FRONT VIEW

ANCHOR  
PLATE DETAIL,  
TYPE "M"



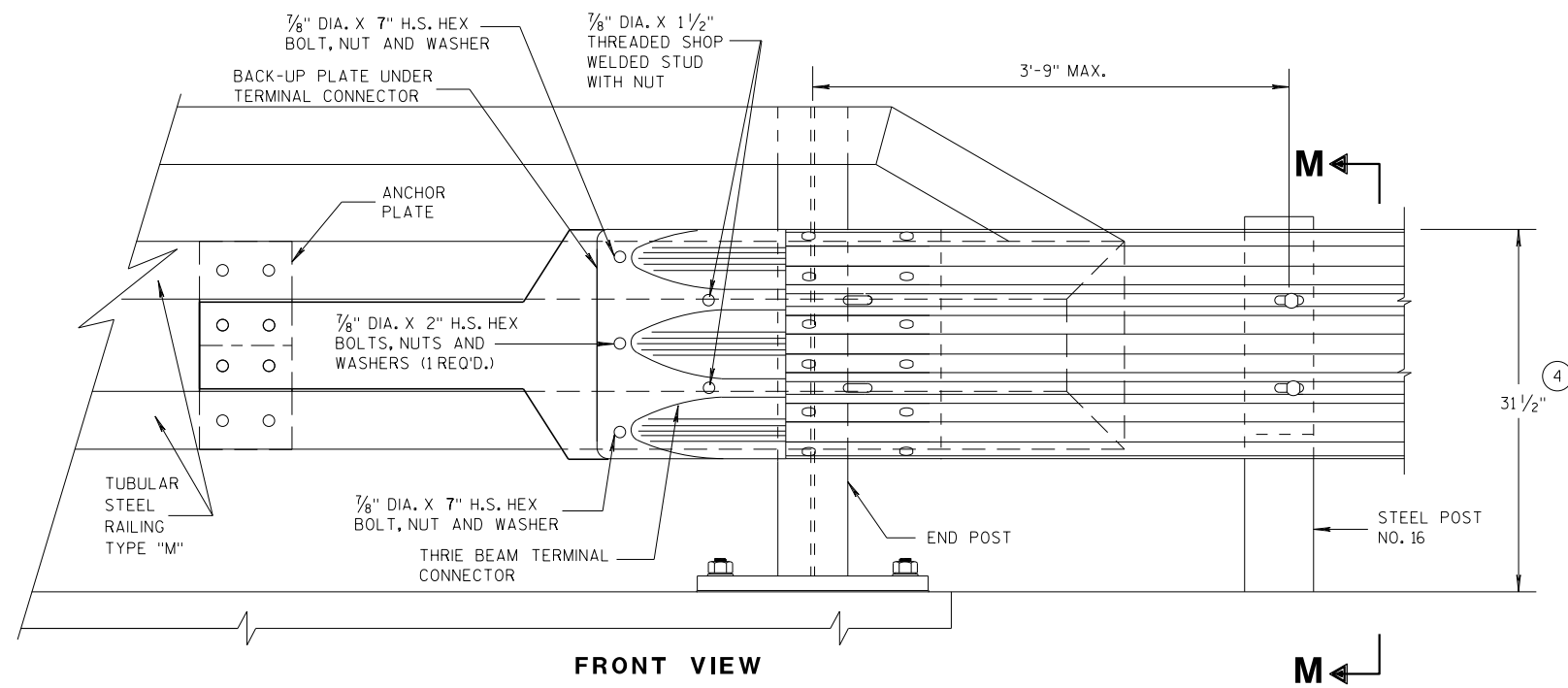
SECTION M-M



SECTION L-L

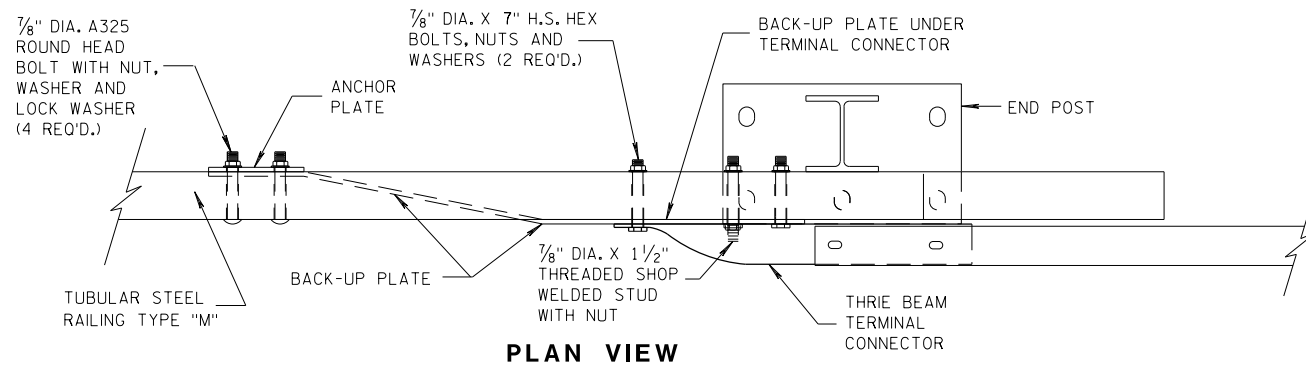
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



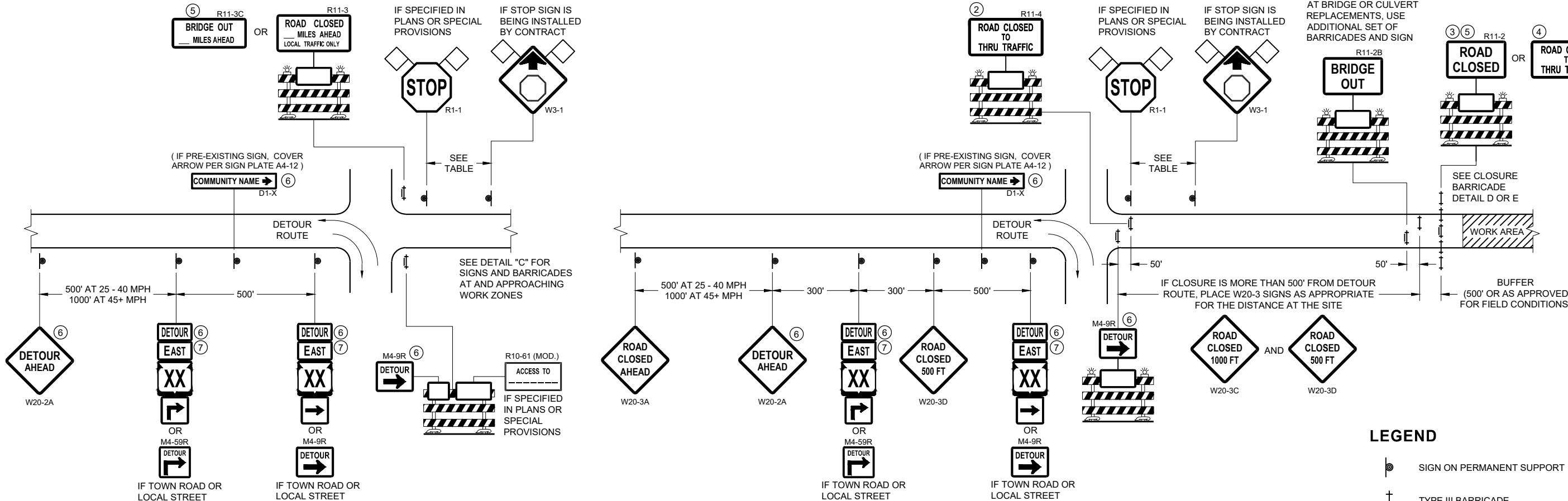
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
07/2018  
DATE /S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA



**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

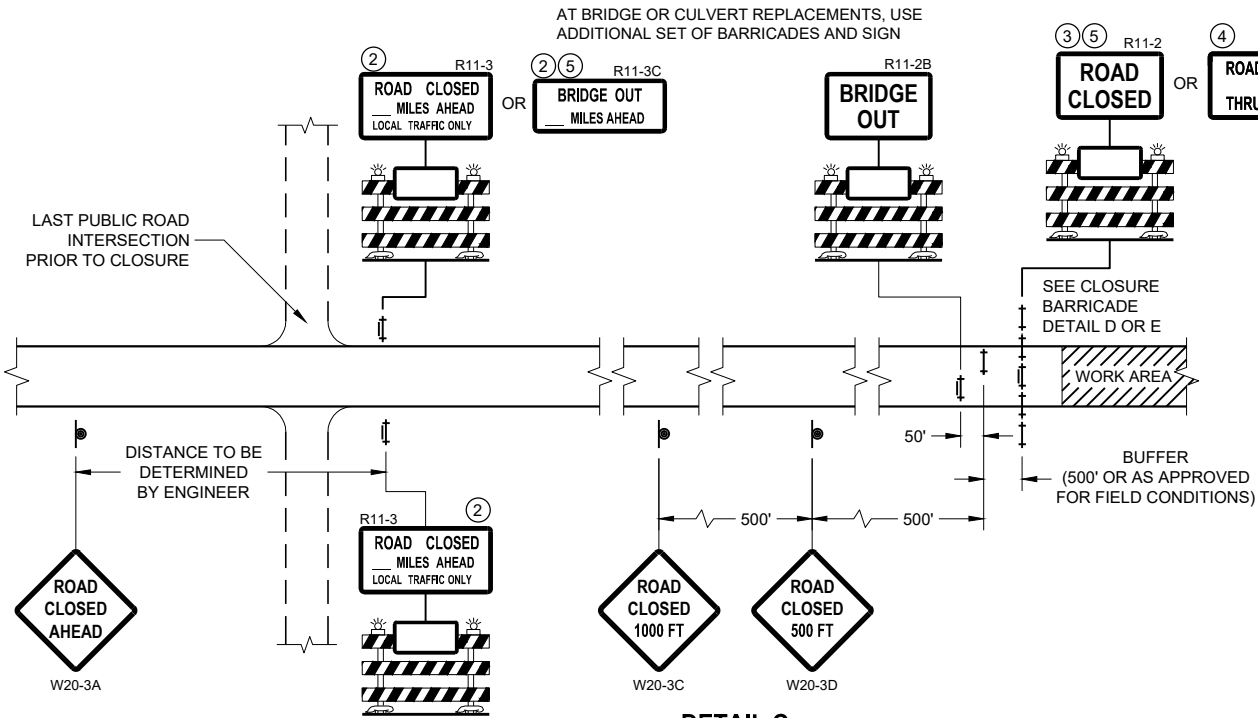
**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE LESS THAN 1/2 MILE FROM  
DETOUR ROUTE ( 1000 FEET IF URBAN )

- LEGEND**
- SIGN ON PERMANENT SUPPORT
  - TYPE III BARRICADE
  - TYPE III BARRICADE WITH ATTACHED SIGN
  - TYPE "A" WARNING LIGHT (FLASHING)
  - WORK AREA
  - FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦



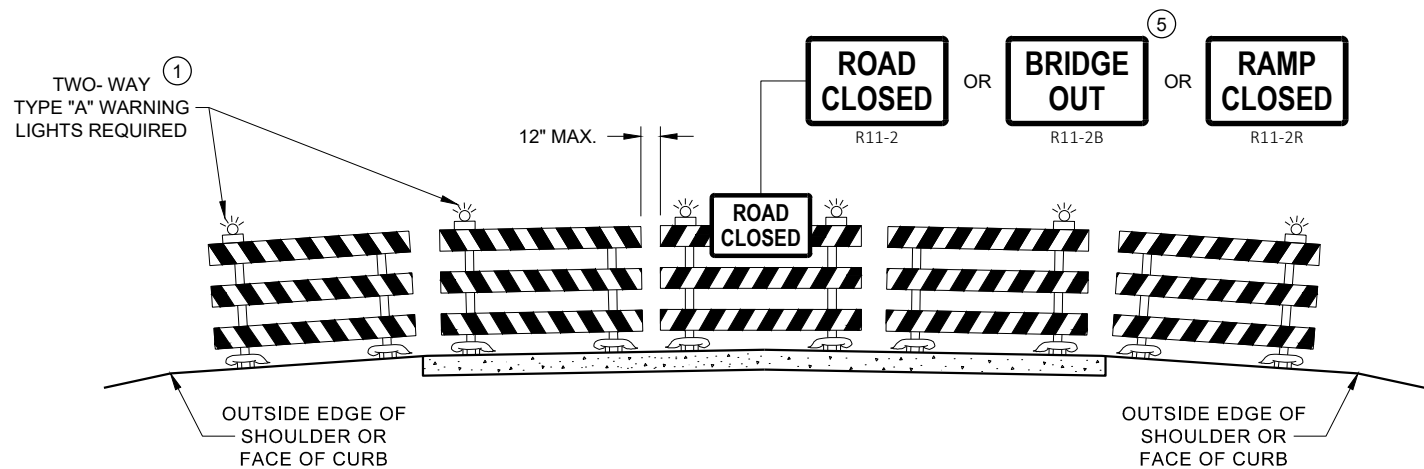
**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

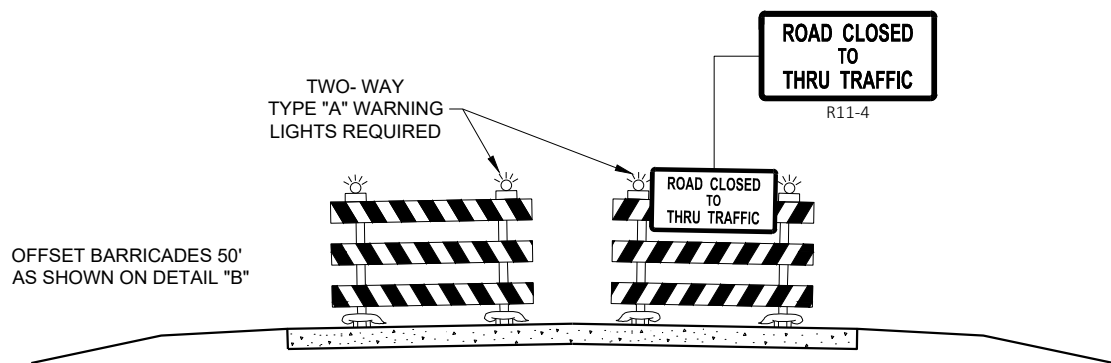
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

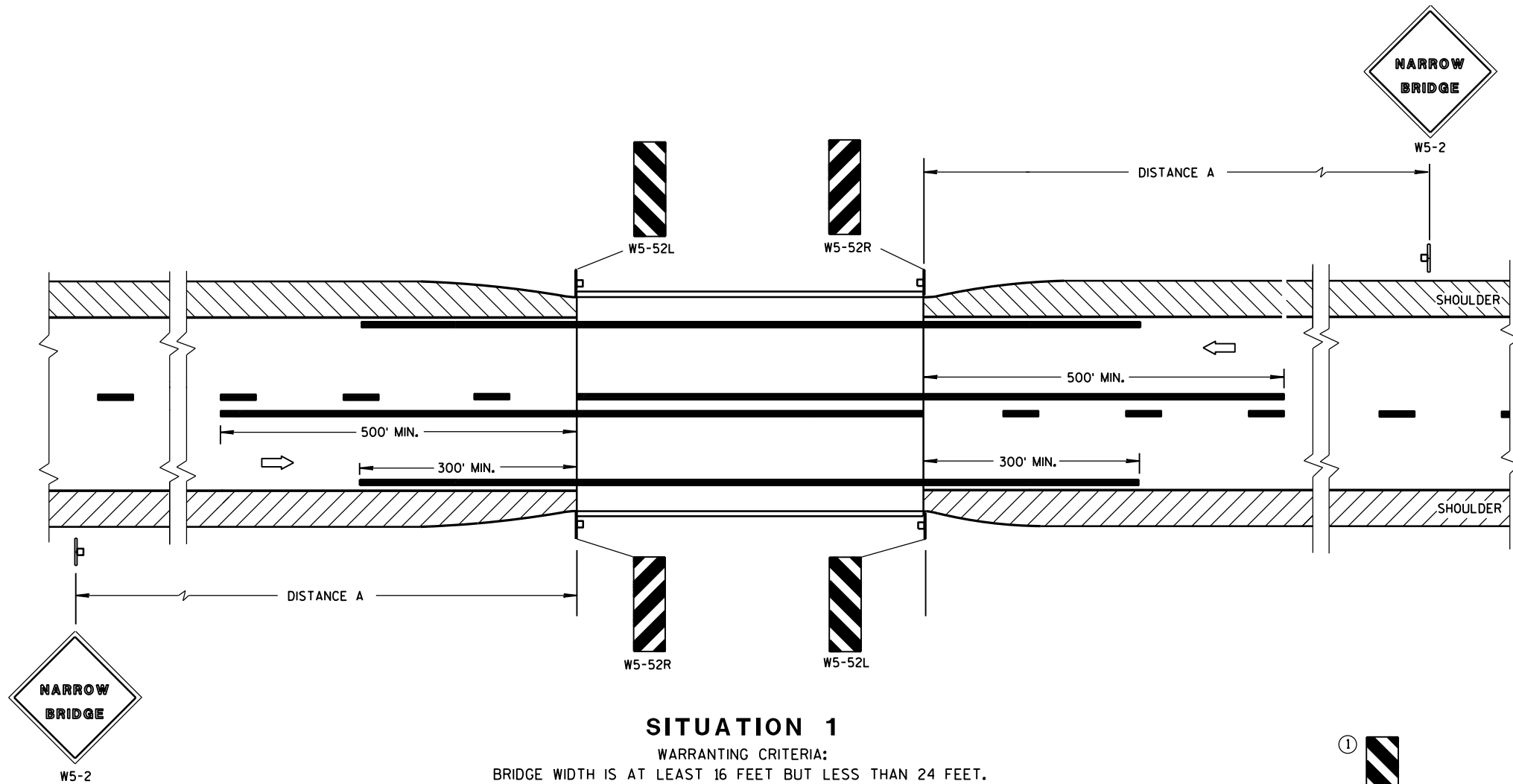
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS  
FOR  
VARIOUS CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER  
FHWA



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

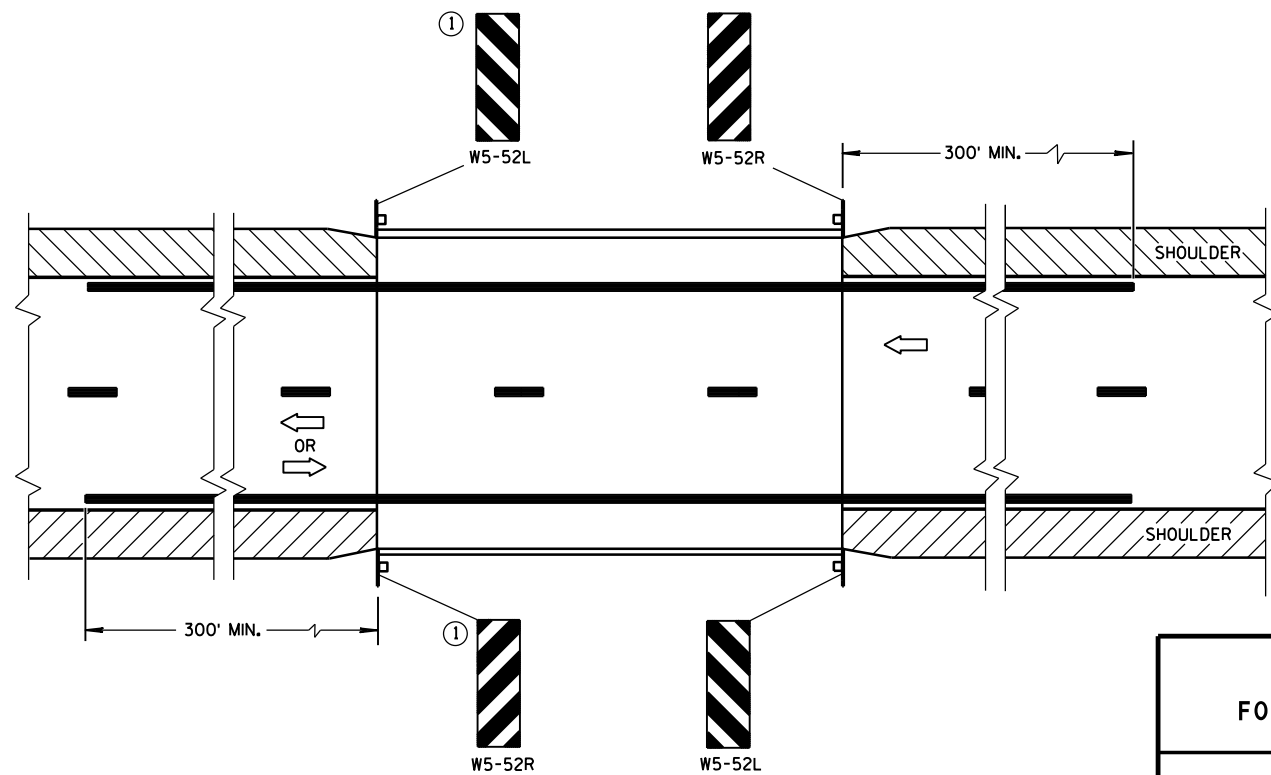
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

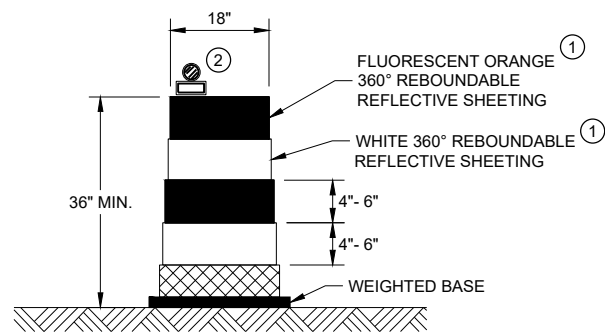
WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

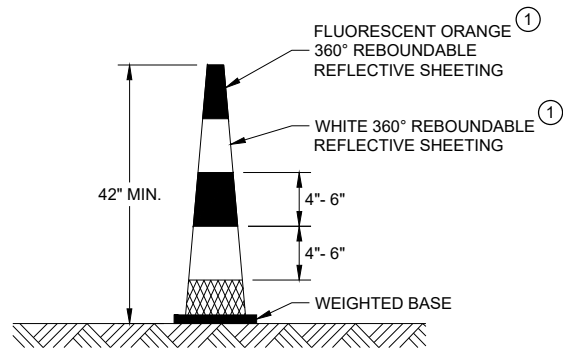
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

#### APPROVED

June 2017 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA

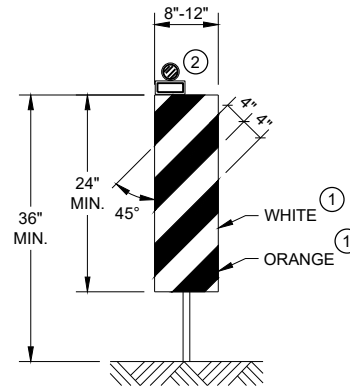


DRUM



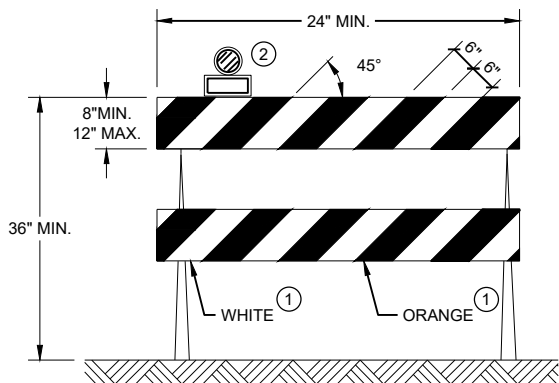
42" CONE

DO NOT USE IN TAPERS  
½ SPACING OF DRUMS



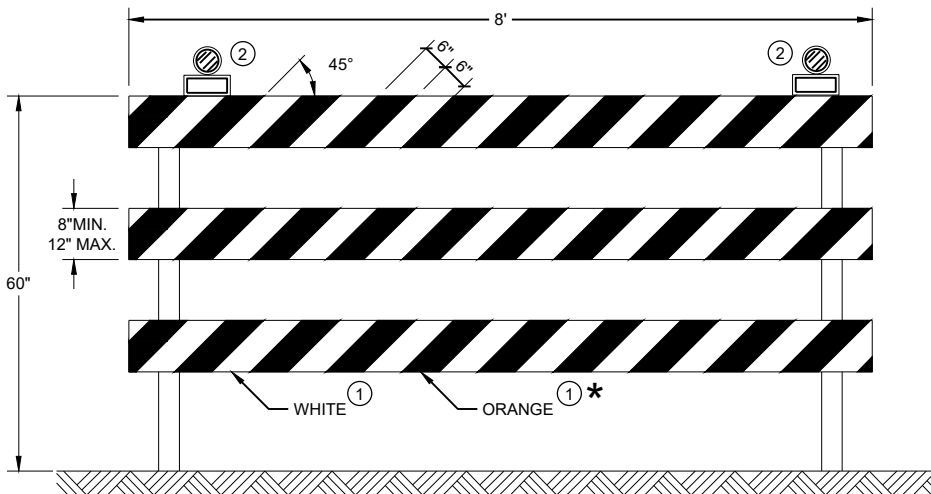
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO  
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES  
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD  
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP  
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2017 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



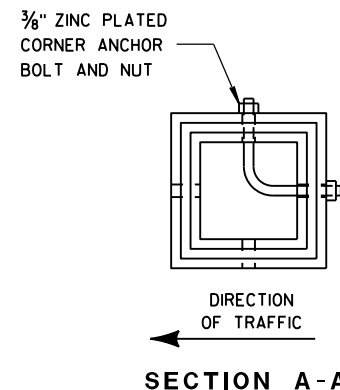


DETAIL OF TUBULAR  
STEEL SIGN POST

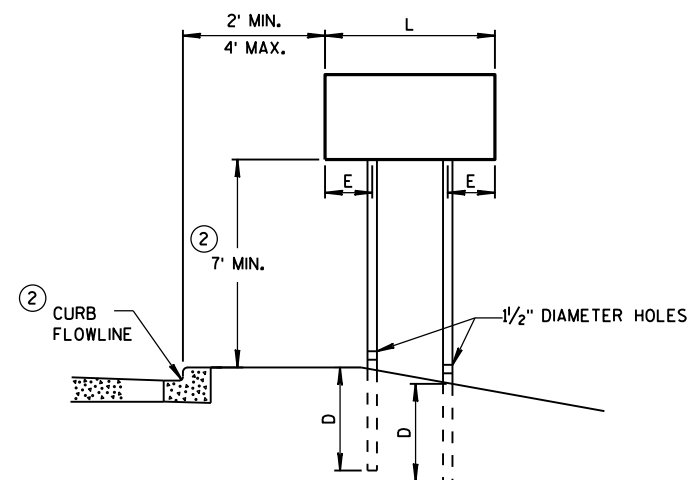
TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



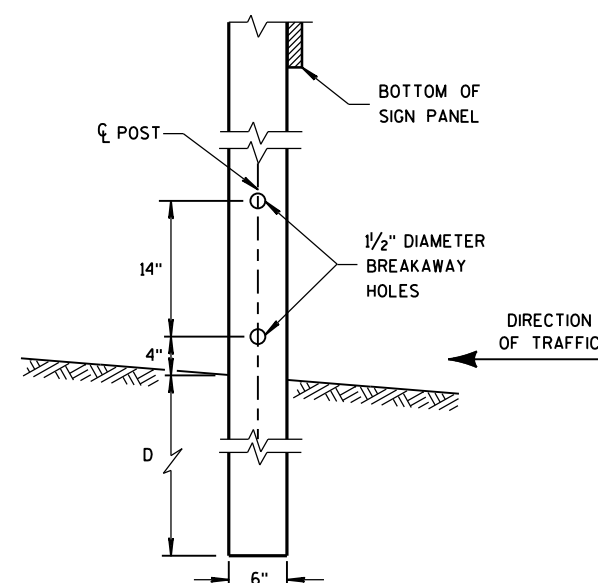
SECTION A-A



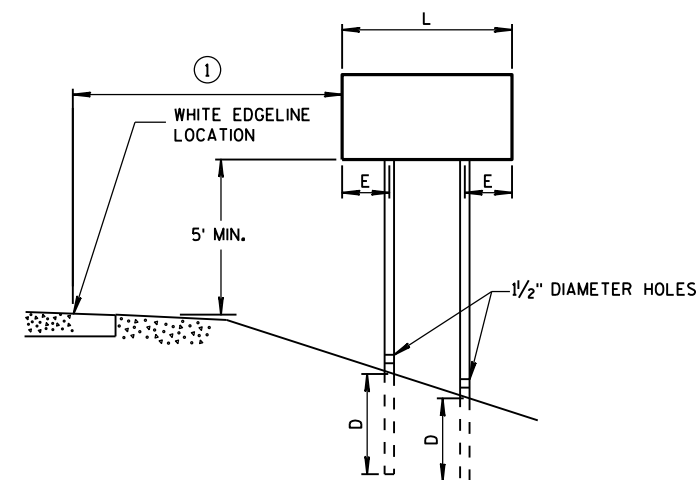
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
  - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

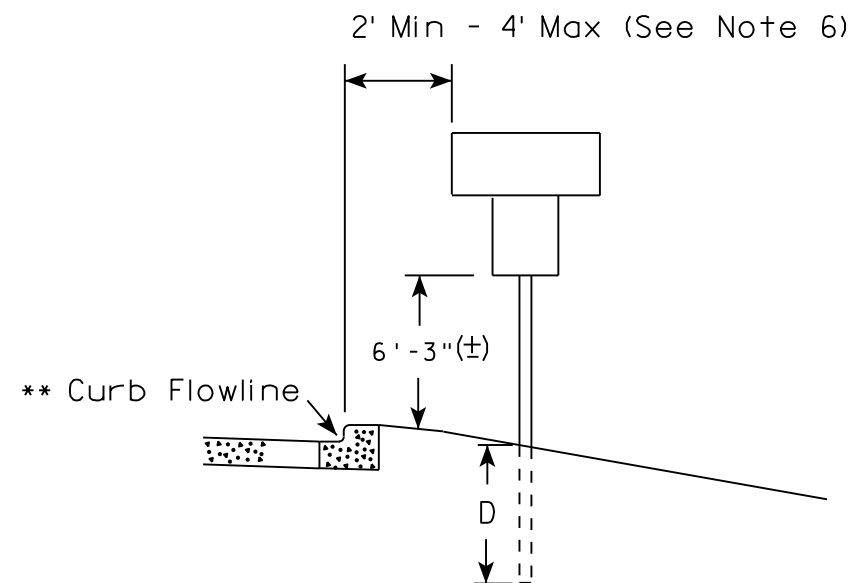
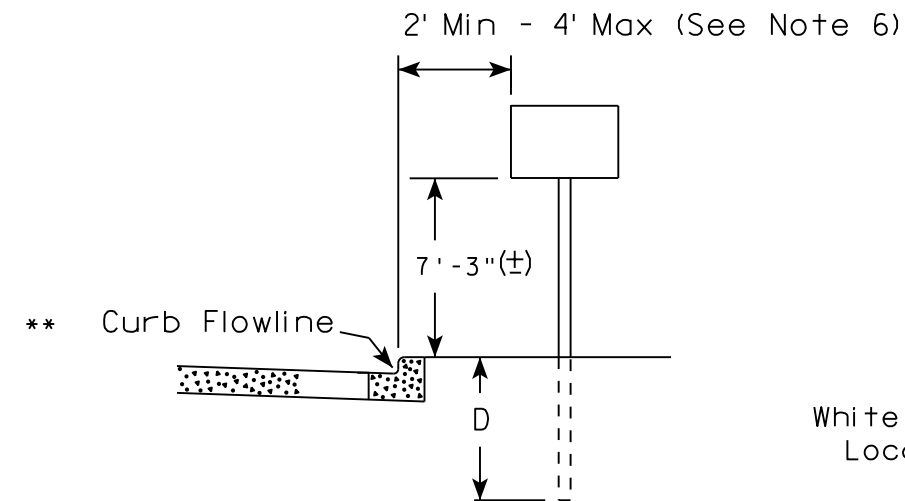
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

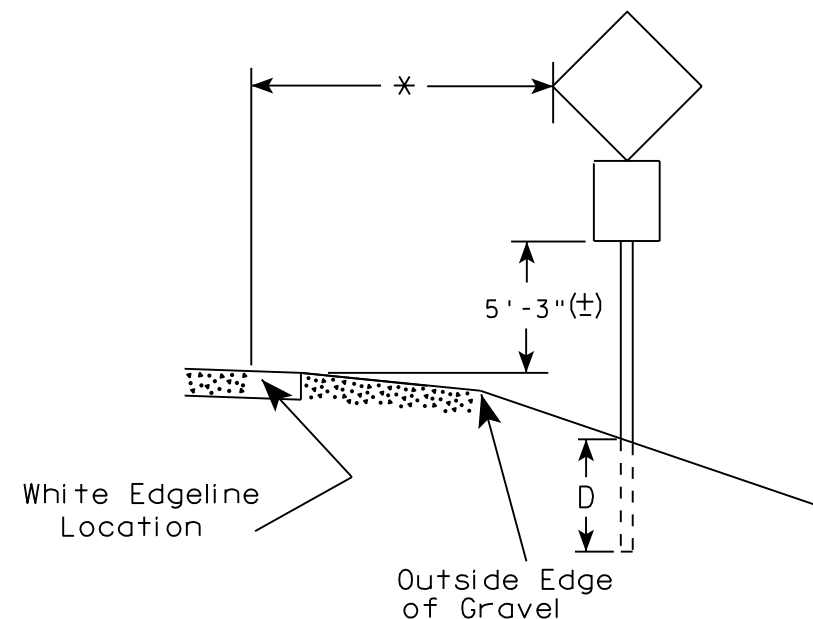
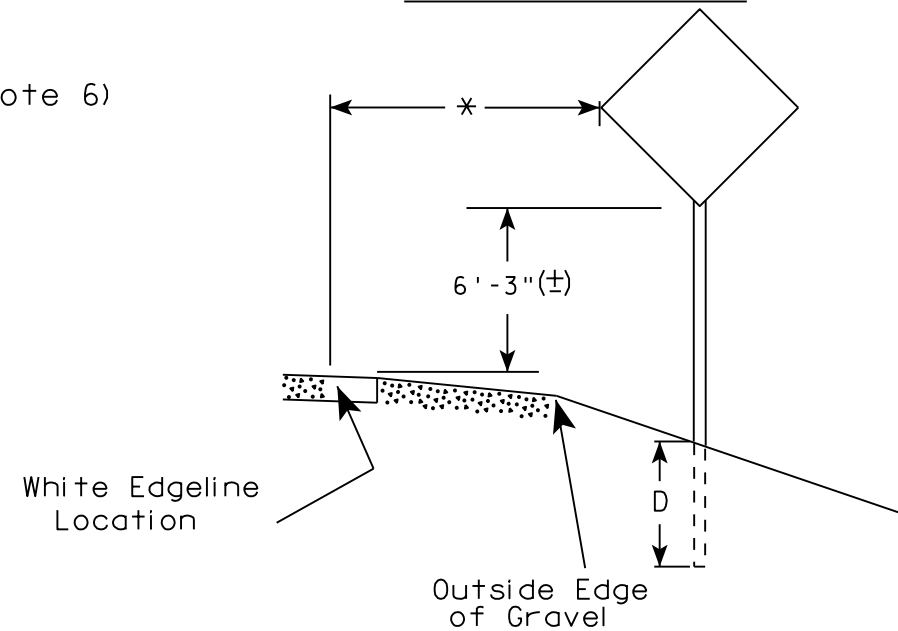
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heldtke WORK ZONE ENGINEER
FHWA	

## URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

## RURAL AREA (See Note 2)



\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

## GENERAL NOTES

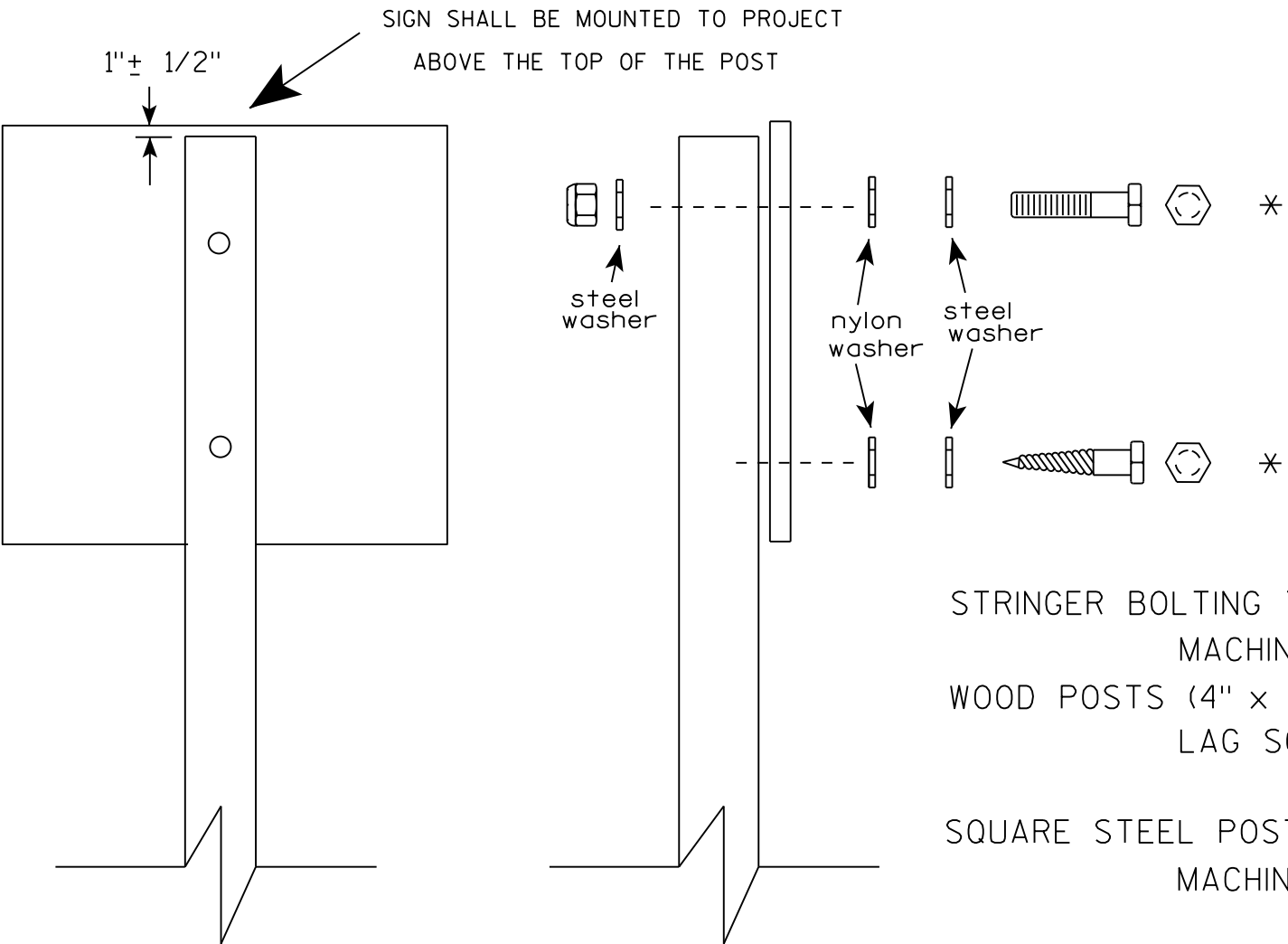
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

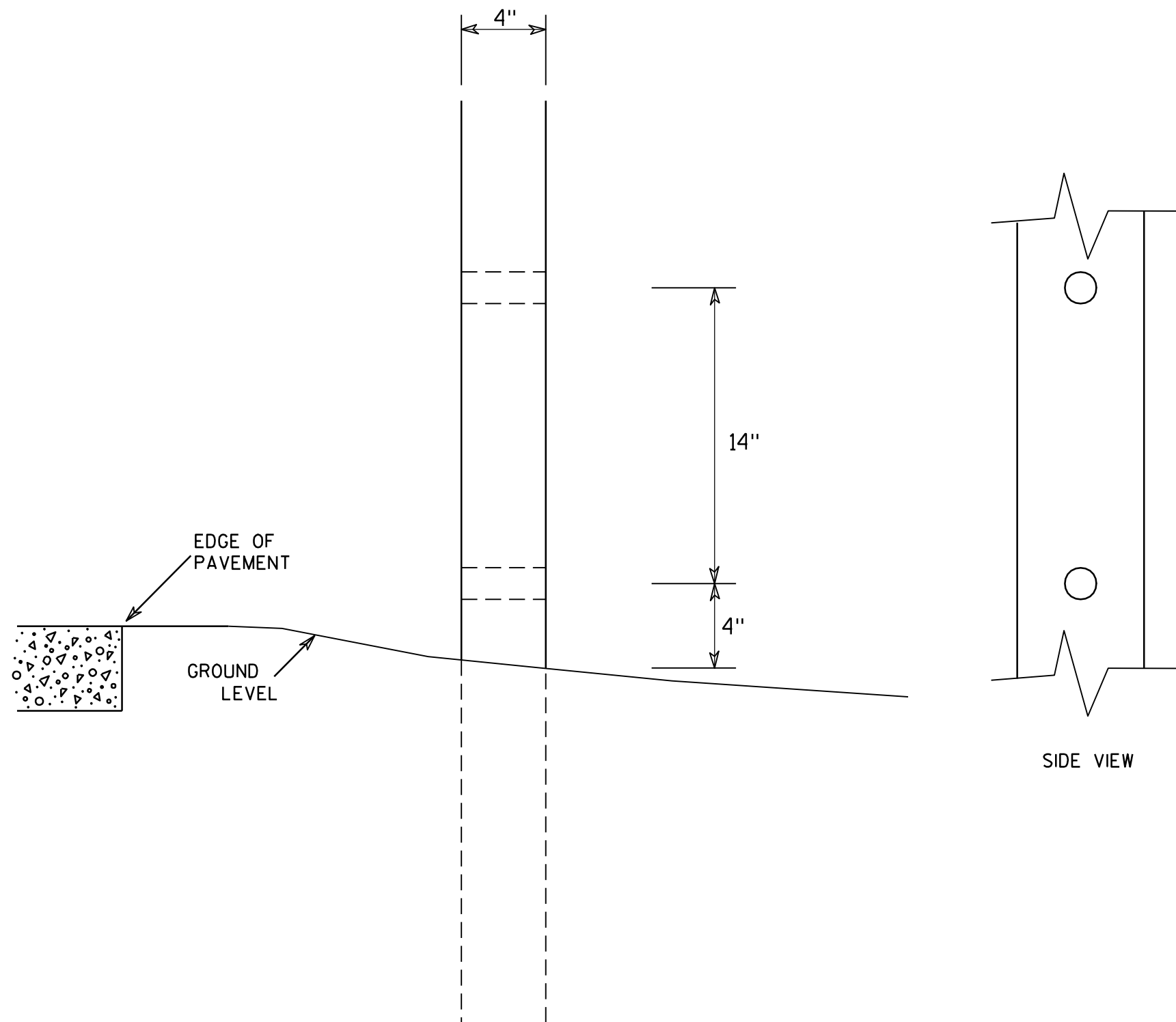
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

### 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

HORIZONTAL  
CURVE DATA

PI = 10+04.08  
Y = 144668.735  
X = 269710.284  
 $\Delta$  = 28°00'00"  
D = 7°00'00"  
T = 204.08'  
L = 400.00'  
R = 818.51'  
PC = 8+00.00  
Y = 144706.075  
X = 269509.651  
PT = 12+00.00  
Y = 144541.574  
X = 269869.902  
BK = 579°27'26.1"E  
AH = 551°27'26.0"E

## DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING  
SURFACE OF 20 POUNDS PER SQUARE FOOT.

## LIVE LOAD:

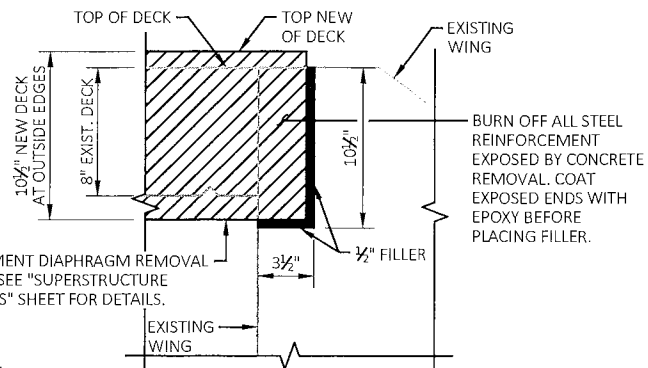
DESIGN LOADING \_\_\_\_\_ HS20  
INVENTORY RATING \_\_\_\_\_ HS18  
OPERATING RATING \_\_\_\_\_ HS30  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) \_\_\_\_\_ 250 KIPS

## MATERIAL PROPERTIES:

CONCRETE MASONRY \_\_\_\_\_  
DECK \_\_\_\_\_  $f'_c$  = 4,000 PSI  
BAR STEEL REINFORCEMENT, GRADE 60 \_\_\_\_\_  $f_y$  = 60,000 PSI

## TRAFFIC DATA

AADT (2020) \_\_\_\_\_ 245  
AADT (2040) \_\_\_\_\_ 270  
DESIGN SPEED \_\_\_\_\_ 55 MPH

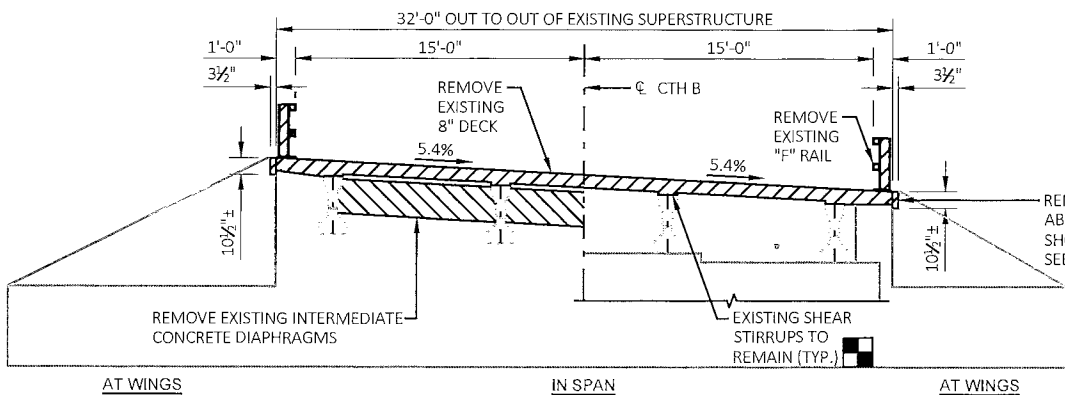


DETAIL A

CARE SHALL BE TAKEN TO AVOID  
DAMAGE TO THE SHEAR STIRRUPS  
AND TOP GIRDER FLANGE, THE  
ENGINEER WILL INSPECT THE GIRDERS  
PRIOR TO PLACING NEW DECK.

## PLAN

2-SPAN - 36 PRESTRESSED GIRDERS



## CROSS SECTION THRU ROADWAY

SHOWING REMOVAL LIMITS

## LIST OF DRAWINGS

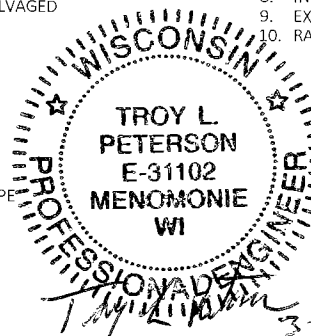
1. DECK REPLACEMENT
2. CROSS SECTION, QUANTITIES, & NOTES
3. SUPERSTRUCTURE CROSS SECTION
4. EAST ABUTMENT WING DETAILS
5. SUPERSTRUCTURE
6. SUPERSTRUCTURE DETAILS
7. EXPANSION BEARINGS
8. INTERMEDIATE STEEL DIAPHRAGMS
9. EXPANSION DEVICE
10. RAILING TUBULAR TYPE M

## BRIDGE OFFICE CONTACT

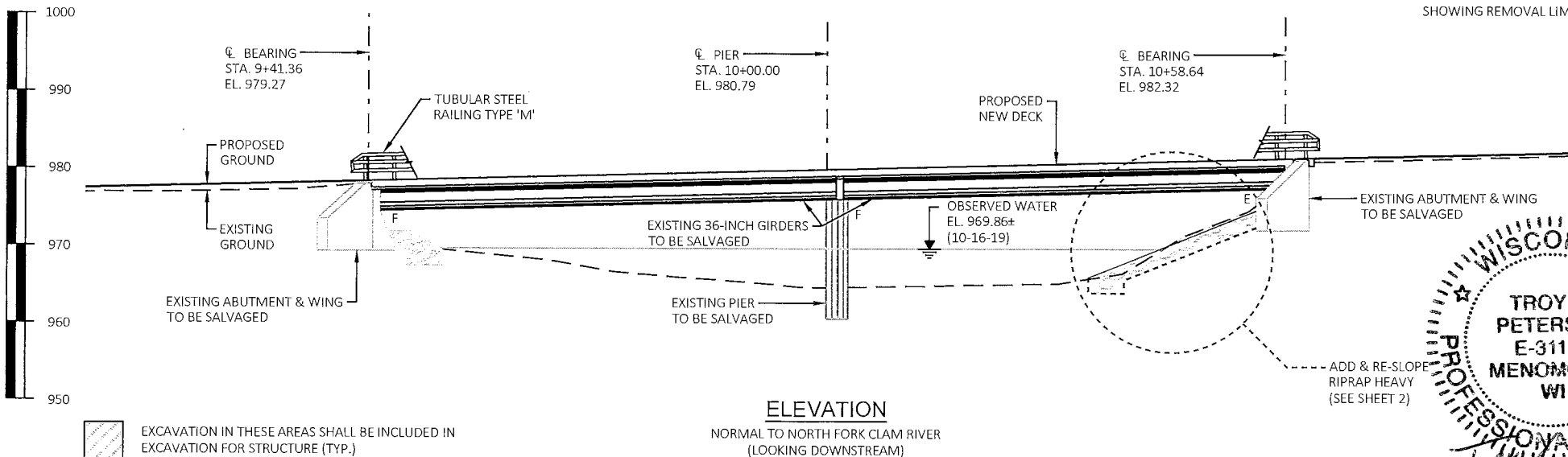
WILLIAM DREHER  
(608) 266-8489

## CONSULTANT CONTACT

TROY L. PETERSON  
(715) 235-9081



BENCHMARKS			
NO	STA	DESCRIPTION	ELEV
1	10+13±	SPINDLE IN POWER POLE (@ 109.8' RT)	978.63'
2	6+90±	SPINDLE IN POWER POLE (@ 33.6' LT)	972.66'
3	9+52±	CHISELED MARK ON NW WING WALL (@ 16.6' LT)	980.21'
4	10.53±	CHISELED MARK ON SE WING WALL (@ 16.4' RT)	981.25'
5	10+50±	BRASS DISK ON SE CORNER OF BRIDGE DECK (@ 14.9' RT)	981.32'



## ELEVATION

NORMAL TO NORTH FORK CLAM RIVER  
(LOOKING DOWNSTREAM)

EXCAVATION IN THESE AREAS SHALL BE INCLUDED IN  
EXCAVATION FOR STRUCTURE (TYP.)

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE SUPERSTRUCTURE CROSS SECTION.



TOTAL ESTIMATED QUANTITIES							
ITEM NUMBER	BID ITEMS	UNIT	WEST ABUT.	EAST ABUT.	PIER	SUPER.	TOTALS
203.0700.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS CAPTURE SYSTEM STA 10+00	LS	-	-	-	1	1
203.0210.S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL B-7-5	LS	-	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-7-5	LS	-	-	-	-	1
209.0200.S	BACKFILL CONTROLLED LOW STRENGTH	CY	-	10	-	-	10
502.0100	CONCRETE MASONRY BRIDGES	CY	-	16.5	-	118.5	135.0
502.3101	EXPANSION DEVICE	LF	-	-	-	36	36
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	-	433	433
502.4205	ADHESIVE ANCHORS NO. 5 BAR	EA	-	38	-	-	38
502.4206	ADHESIVE ANCHORS NO. 6 BAR	EA	-	24	-	-	24
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	-	1490	-	32250	33740
506.2610	BEARING PADS ELASTOMERIC LAMINATED	EA	-	4	-	-	4
506.4000	STEEL DIAPHRAGMS B-7-5	EA	-	-	-	6	6
506.7050.S	REMOVING BEARINGS	EA	-	4	-	-	4
513.4061	RAILING TUBULAR TYPE M	LF	-	-	-	261	261
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	1	1	-	-	2
606.0300	RIPRAP HEAVY	CY	-	45	-	-	45
SPV.0090.01	FLASHING STAINLESS STEEL	LF	-	-	-	119	119
	NON-BID ITEMS						
	FILLER	SIZE	-	-	-	-	1/2" x 3/4"



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
		DRAWN BY NJT	PLANS CK'D. TLP
CROSS SECTION, QUANTITIES, & NOTES		SHEET 2 OF 10	



## BILL OF BARS

32250# COATED

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	348	32-2			SLAB TRANS. TOP & BOTTOM
S502	X	30	17-3			SLAB TRANS. BOTTOM
S503	X	30	16-8			SLAB TRANS. TOP
S504	X	30	16-2			SLAB TRANS. BOTTOM
S505	X	30	16-8			SLAB TRANS. TOP
S506	X	123	41-8			SLAB LONG. BOTTOM
S507	X	80	34-8			SLAB LONG. TOP
S608	X	79	52-2			SLAB LONG. TOP OVER PIER
S409	X	21	10-0	X		SLAB LONG. BOTTOM OVER PIER
S410	X	18	8-2			SLAB TRANS. BOTTOM OVER PIER
S711	X	18	8-3			EAST DIAPHRAGM TRANS.
S412	X	27	4-6	X		EAST DIAPHRAGM STIRRUP
S513	X	15	7-10			TRANS. AT PAVING BLOCK
S514	X	37	4-6	X		STIRRUP AT PAVING BLOCK
S515	X	4	35-6			TRANS. AT PAVING BLOCK
S516	X	38	2-8	X		VERTICAL AT PAVING BLOCK
S617	X	140	6-0			TRANS. AT INTERNAL RAIL POSTS
S618	X	12	12-0	X		TRANS. AT END RAIL POSTS
S619	X	16	4-6	X		LONG. AT END RAIL POSTS
S620	X	70	12-0	X		TRANS. AT INTERNAL RAIL POSTS
S421	X	6	7-10			TRANS. AT JOINT BETWEEN GIRDERS

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

☒ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTH.

\* ADHESIVE ANCHOR

## BAR SERIES TABLE

BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQUIRED	LENGTH
S502	1 SERIES OF 30	2-10 TO 31-8
S503	1 SERIES OF 30	2-3 TO 31-1
S504	1 SERIES OF 30	1-3 TO 31-1
S505	1 SERIES OF 30	1-10 TO 31-6

## DECK FLASHING NOTES

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK AND  $\frac{3}{16}$ " CONCRETE SCREWS.

FLASHING SHALL BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

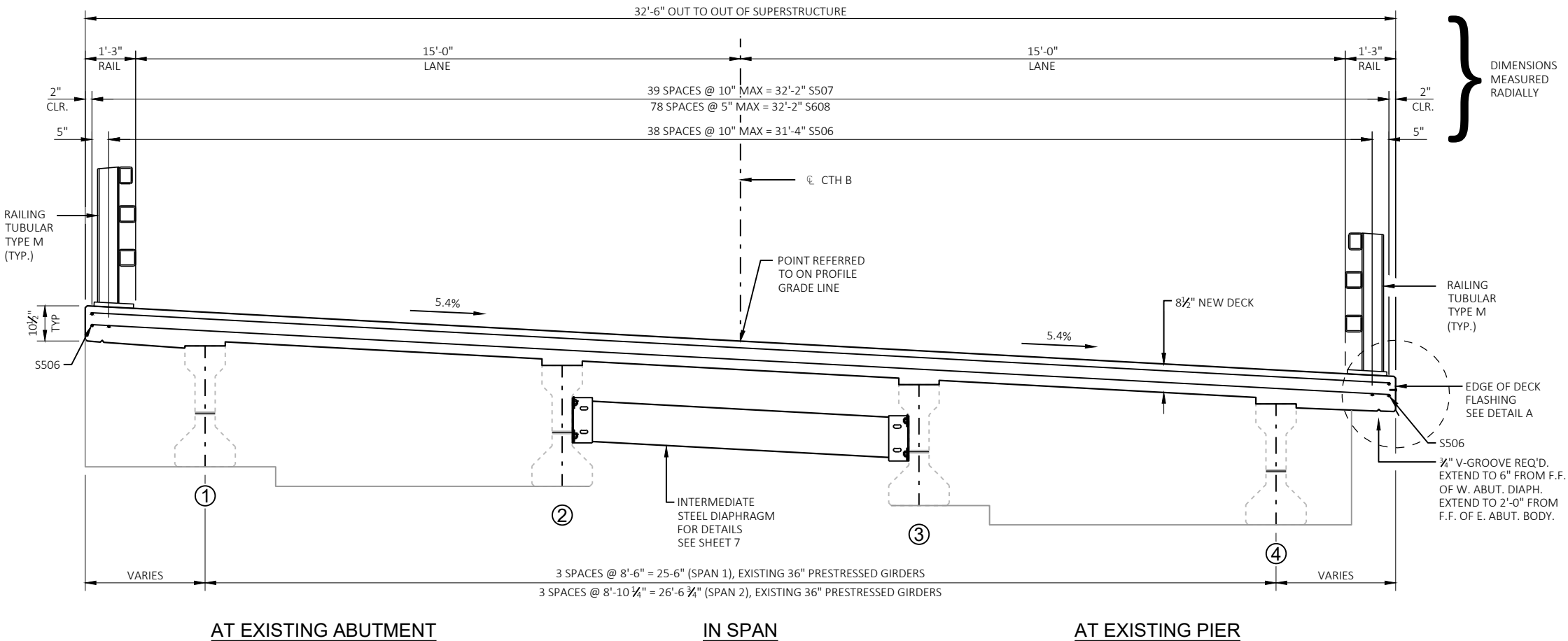
CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO FRONT FACE OF ABUTMENT WINGWALL.

TOP OF FLASHING TO BEING APPROXIMATELY 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

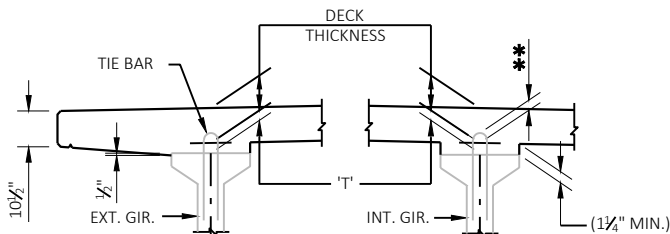
THE FLASHING IS TO BE A CONSTANT HEIGHT BASED ON THE THINNEST SLAB DEPTH OVER THE BRIDGE LENGTH.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
DRAWN BY NJT		PLANS CK'D. TLP	
SUPERSTRUCTURE CROSS SECTION		SHEET 3 OF 10	



## CROSS SECTION THRU ROADWAY

LOOKING UP STATION



## DECK HAUNCH DETAIL

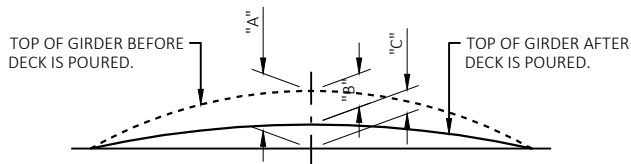
IF 1½" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN ½" OR,

\*\* IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE "T", ELEV. OF TOP OF GIRDERS AT C. OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

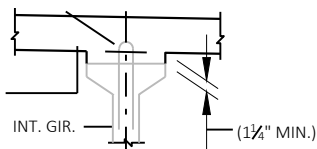
$$\begin{aligned} & \text{TOP OF DECK ELEV. AT FINAL GRADE} \\ & - \text{TOP OF GIRDER ELEVATION} \\ & + \text{DEAD LOAD DEFLECTION} \\ & - \text{DECK THICKNESS} \\ & = \text{HAUNCH HEIGHT "T"} \end{aligned}$$

NOTE: AN AVERAGE HAUNCH ("T") OF 2" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

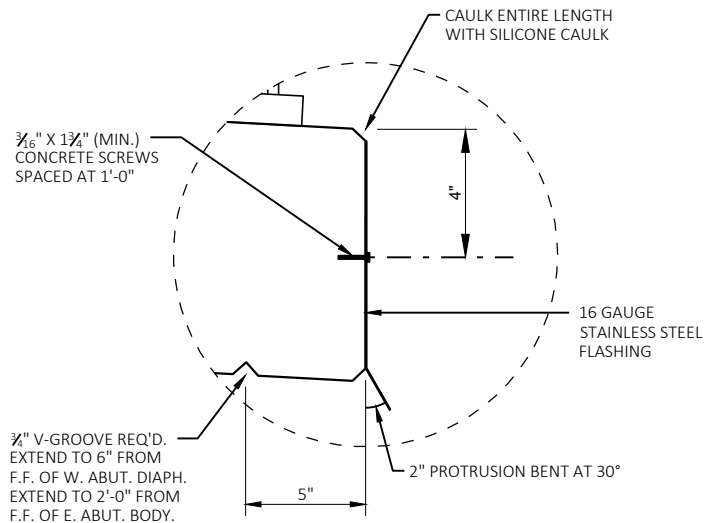


## DEAD LOAD DEFLECTION DIAGRAM

GIRDER DEAD LOAD DEFLECTION (IN.)										
SPAN	GIRDER	$\frac{1}{10}$	$\frac{2}{10}$	$\frac{3}{10}$	$\frac{4}{10}$	$\frac{5}{10}$	$\frac{6}{10}$	$\frac{7}{10}$	$\frac{8}{10}$	$\frac{9}{10}$
1	1-4	$\frac{1}{16}$	$\frac{2}{16}$	$\frac{3}{16}$	$\frac{4}{16}$	1	$\frac{15}{16}$	$\frac{13}{16}$	$\frac{9}{16}$	$\frac{5}{16}$
2	1-4	$\frac{1}{16}$	$\frac{2}{16}$	$\frac{3}{16}$	1	1	1	$\frac{13}{16}$	$\frac{9}{16}$	$\frac{5}{16}$



## GIRDER HAUNCH DETAIL



## DETAIL A

RAILING NOT SHOWN FOR CLARITY

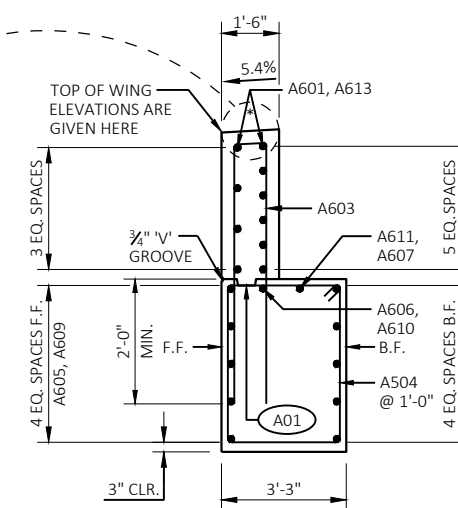
## 1490# COATED

BAR MARK	COMT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A601	X	2	9-7			WING HORIZONTAL TOP
A402	X	8	9-7			WING HORIZONTAL TOP
A603	X	28	14-0	X		WING VERTICAL TOP
A504	X	22	14-6	X		WING STIRRUP BOTTOM
A605	X	5	10-10			WING 5 HORIZONTAL F.F. BOTTOM
A606	X	1	11-3			WING 5 HORIZONTAL BOTTOM
A607	X	1	11-8			WING 5 HORIZONTAL BOTTOM
A608	X	5	12-2			WING 5 HORIZONTAL B.F. BOTTOM
A609	X	5	11-4			WING 6 HORIZONTAL F.F. BOTTOM
A610	X	1	10-11			WING 6 HORIZONTAL BOTTOM
A611	X	1	10-6			WING 6 HORIZONTAL BOTTOM
A612	X	5	10-0			WING 6 HORIZONTAL B.F. BOTTOM
A613	X	2	10-1			WING HORIZONTAL TOP
A414	X	8	10-1			WING HORIZONTAL TOP

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

\* ADHESIVE ANCHOR #6 BAR. EMBED 1'-0" IN CONCRETE. ANCHOR SHALL BE APPROVED FOR USE IN CRACKED CONCRETE.



SLOPE SAME AS SUPERSTRUCTURE



### TYPICAL SECTION THRU WINGS

NOTE: B.F. = BACK FACE  
F.F. = FRONT FACE

### LEGEND

-  INDICATES WING NUMBER
-  OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2 X 6. (18" R.M.W. AT B.F. AND 3/4" GROOVE AT F.F. OF WING WALL IF JOINT IS USED).

NO.	DATE	REVISION	B

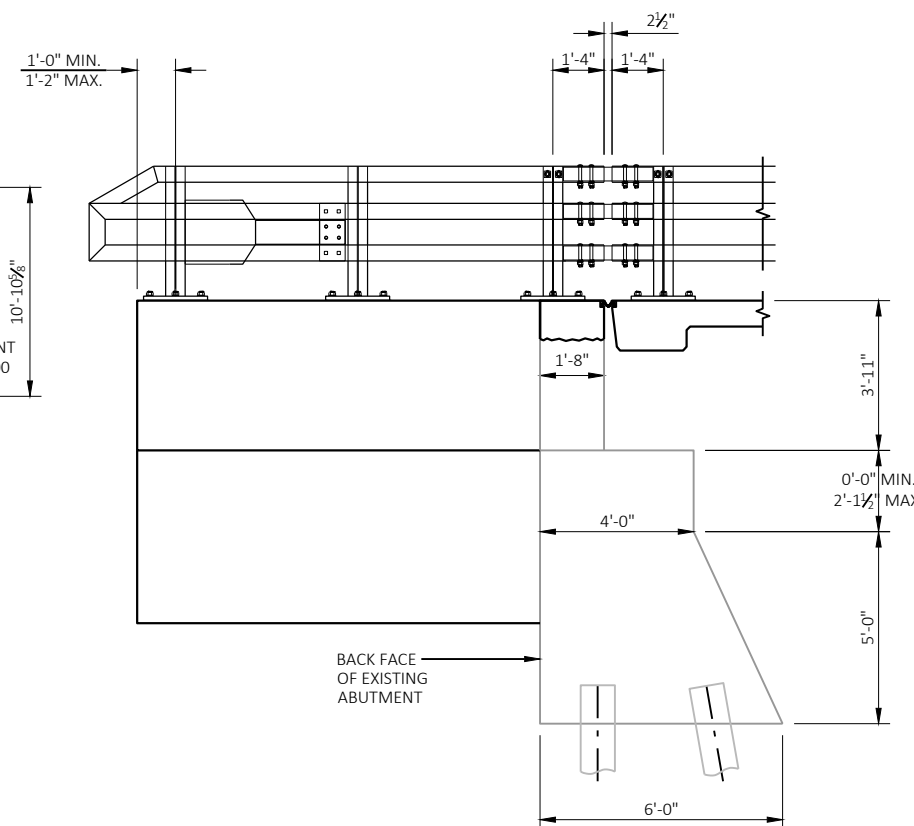
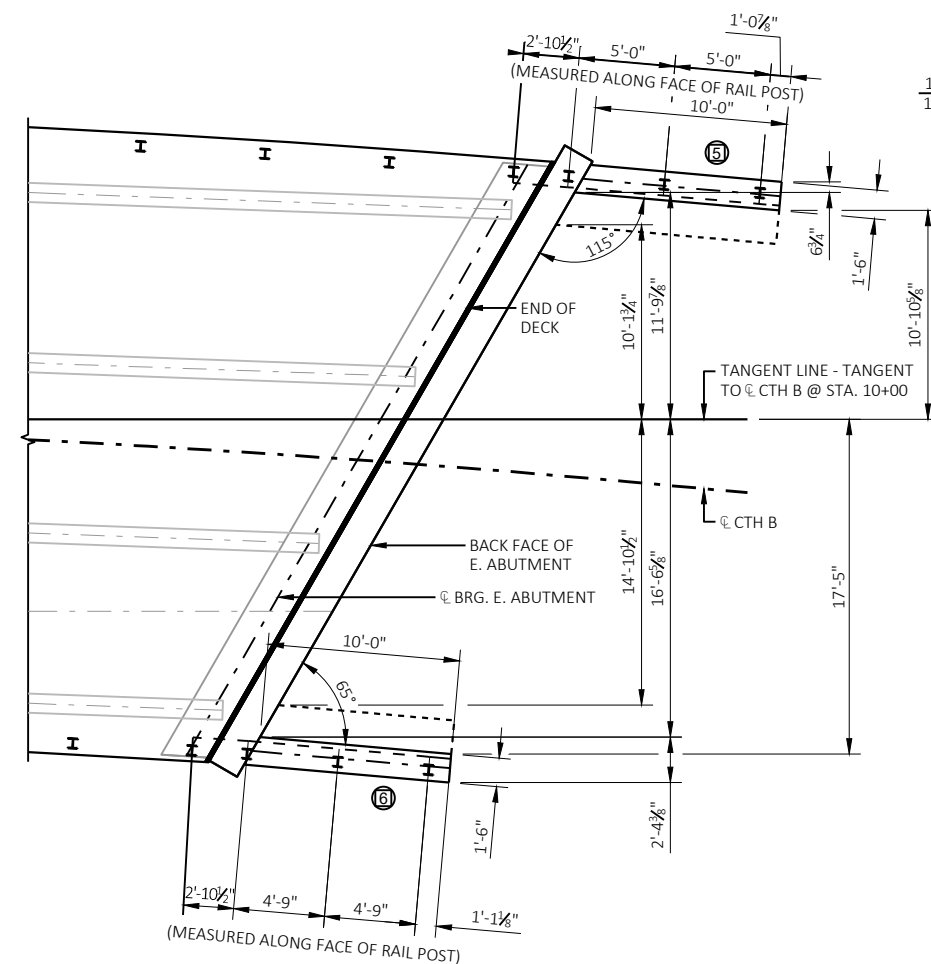
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

## STRUCTURE B-7-5

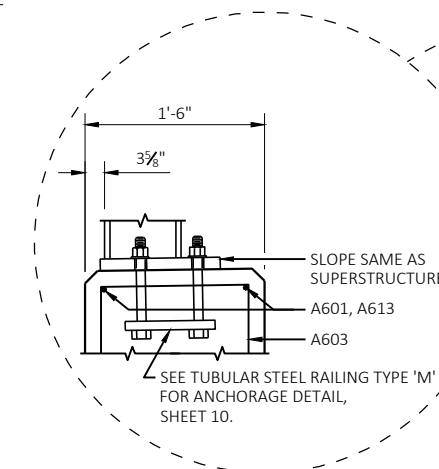
	DRAWN BY NJT	PLANS CK'D. TLP
--	-----------------	--------------------

### EAST ABUTMENT WING DETAILS

SHEET 4 OF 10

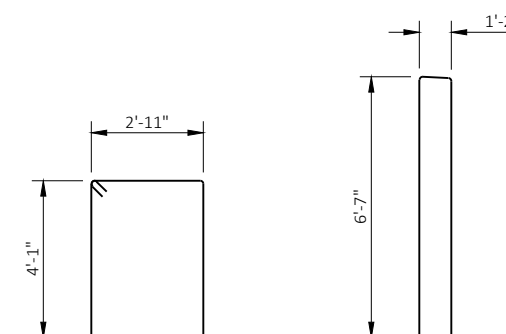


EAST ABUTMENT ELEVATION



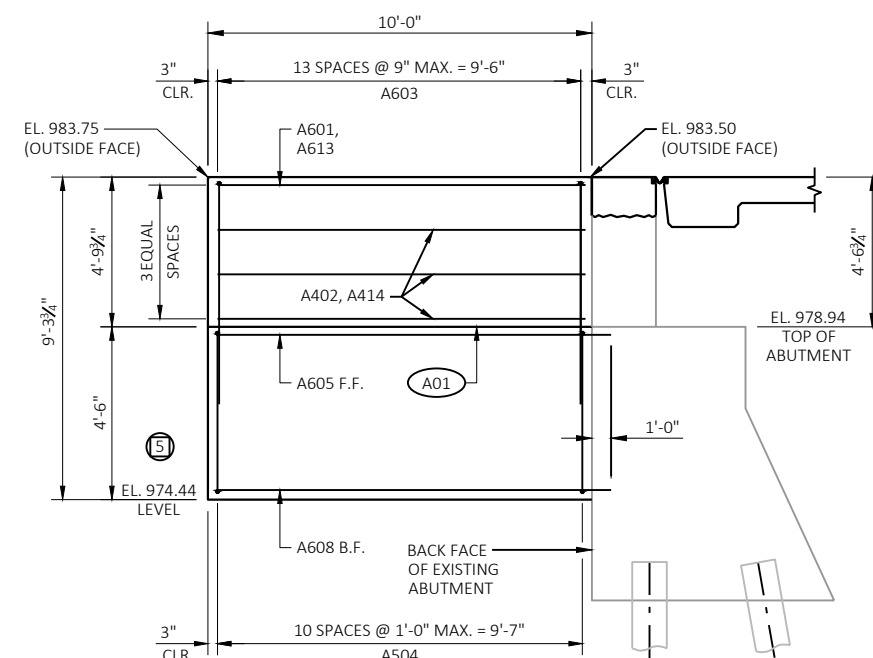
\* SPACE A603 BARS TO MISS ANCHORS FOR RAIL POSTS

SECTION AT TOP OF WING

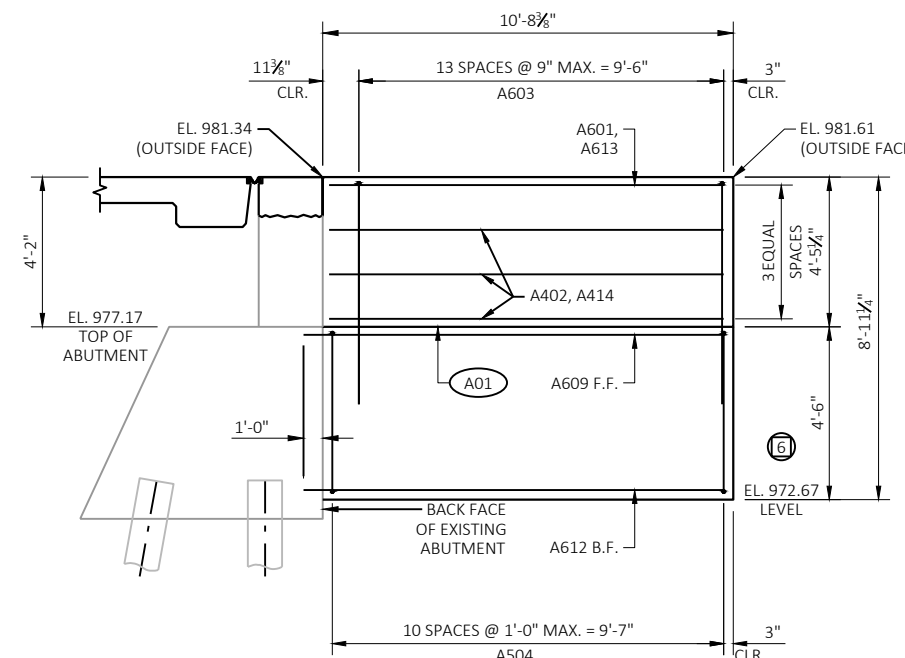


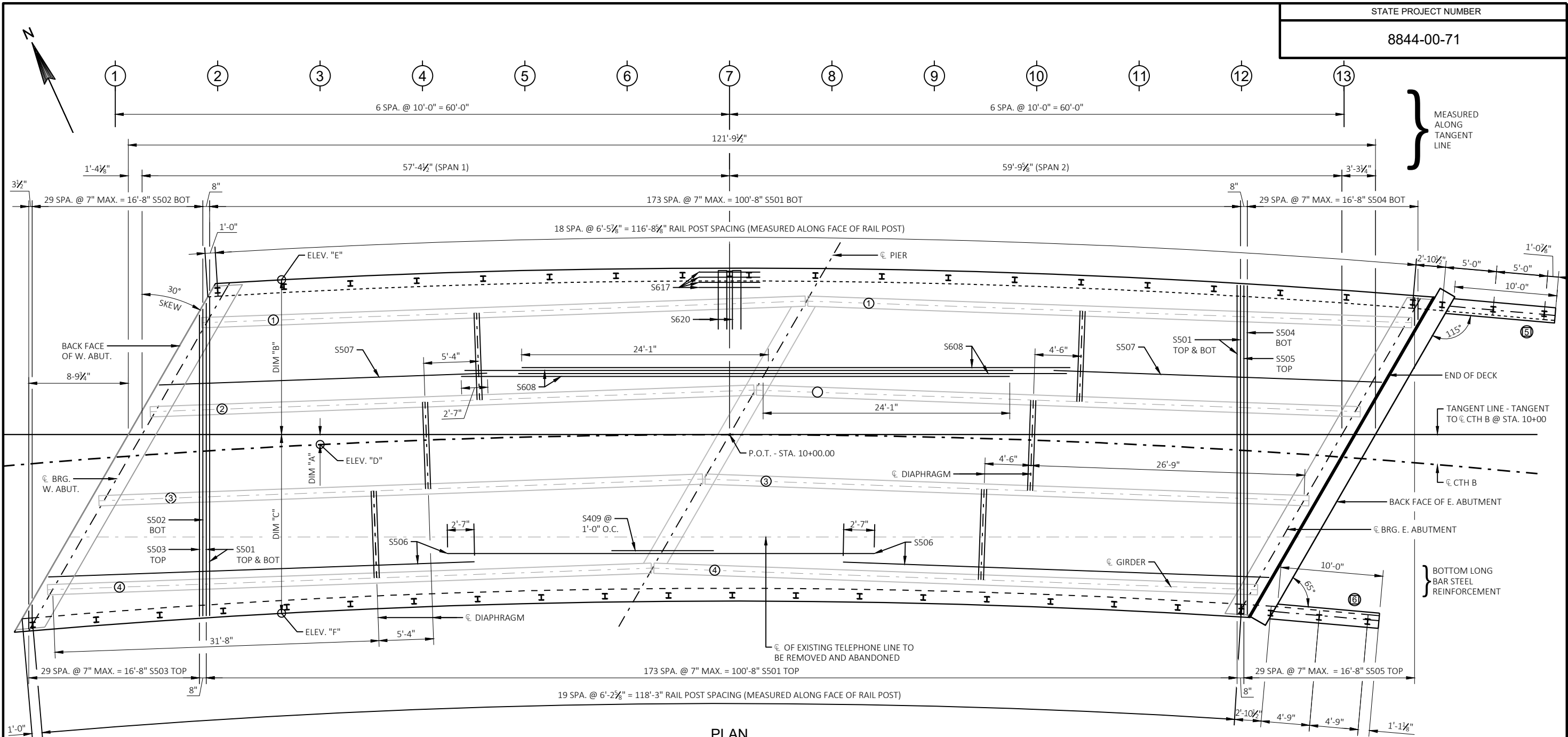
A504

A603



EAST ABUTMENT WINGS





PLAN

DECK ELEVATIONS OVER GIRDERS

GIRDER 1	W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	PIER	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	E. ABUT.
T.O.D. ELEV.	979.50	979.65	979.79	979.94	980.09	980.24	980.40	980.55	980.71	980.87	981.03	981.18	981.32	981.47	981.62	981.77	981.92	982.08	982.24	982.40	982.56

GIRDER 2	W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	PIER	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	E. ABUT.
T.O.D. ELEV.	978.91	979.05	979.20	979.34	979.49	979.64	979.80	979.95	980.11	980.27	980.44	980.58	980.72	980.87	981.02	981.17	981.32	981.48	981.64	981.80	981.96

GIRDER 3	W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	PIER	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	E. ABUT.
T.O.D. ELEV.	978.29	978.46	978.60	978.75	978.90	979.05	979.20	979.36	979.51	979.67	979.84	979.98	980.12	980.27	980.42	980.57	980.72	980.88	981.04	981.20	981.36

GIRDER 4	W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	PIER	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	E. ABUT.
T.O.D. ELEV.	977.72	977.86	978.00	978.15	978.30	978.45	978.60	978.76	978.91	979.07	979.24	979.38	979.52	979.67	979.82	979.97	980.12	980.28	980.44	980.60	980.76

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

TABLE OF OFFSETS & ELEVATIONS

POINT	1	2	3	4	5	6	7	8	9	10	11	12	13
DIM. "A"	2'-2 1/2"	1'-6 1/4"	11 3/4"	6 5/8"	2 7/8"	3/4"	0	3/4"	2 7/8"	6 5/8"	11 3/4"	1'-6 1/4"	2'-2 1/2"
DIM. "B"	-	14'-9"	15'-3 1/2"	15'-8 1/2"	16'-0 1/8"	16'-2 1/4"	16'-3"	16'-2 1/4"	16'-0 1/8"	15'-8 1/2"	15'-3 1/2"	14'-9"	14'-1 1/8"
DIM. "C"	18'-6"	17'-9 3/4"	17'-3"	16'-9 3/4"	16'-6"	16'-3 3/4"	16'-3"	16'-3 3/4"	16'-6"	16'-9 3/4"	17'-3"	17'-9 3/4"	-
ELEV. "D"	979.33	979.51	979.77	980.03	980.29	980.55	980.81	981.07	981.33	981.59	981.86	982.12	983.23
ELEV. "E"	-	980.42	980.67	980.93	981.18	981.44	981.69	981.95	982.20	982.46	982.71	982.97	983.21
ELEV. "F"	978.48	978.61	978.87	979.14	979.40	979.67	979.93	980.20	980.47	980.73	981.00	981.26	-

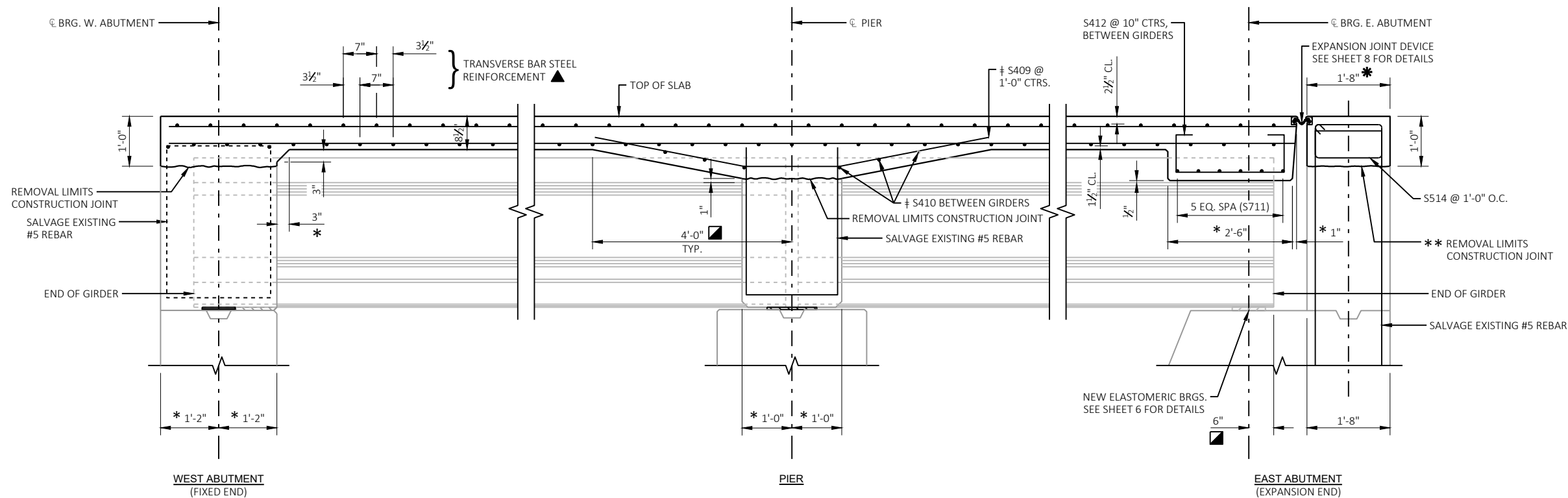
ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
DRAWN BY NJT		PLANS CK'D. TLP	
SUPERSTRUCTURE		SHEET 5 OF 10	

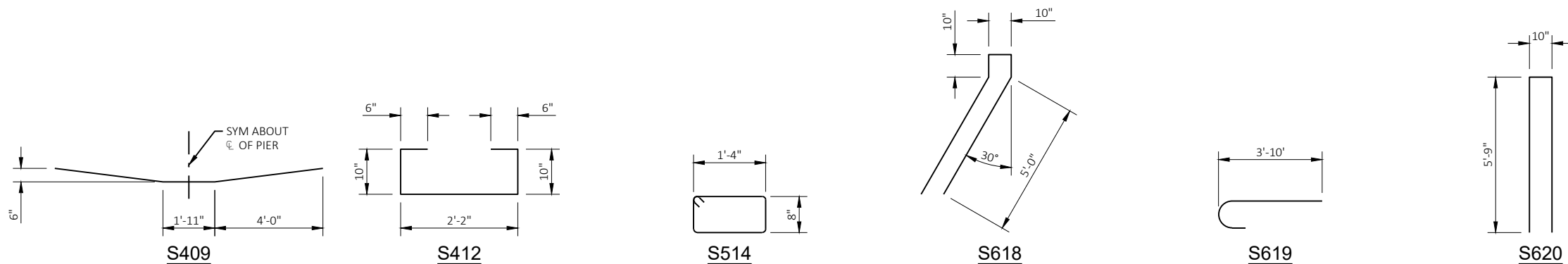
SCALE = 1:1

## GENERAL NOTES

- ▣ DIMENSION IS TAKEN PARALLEL TO C.G. GIRDER
- \* DIMENSION IS TAKEN NORMAL TO C.G. SUBSTRUCTURE UNITS.
- ‡ BARS PLACED PARALLEL TO GIRDERS.  
SPACING PERPENDICULAR TO CL GIRDERS.
- ▲ DIMENSIONS MEASURED ALONG TANGENT LINE
- \*\* POUR CONCRETE ABOVE THIS JOINT AFTER  
SUPERSTRUCTURE IS IN PLACE.



PART LONGITUDINAL SECTION



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
DRAWN BY NJT		PLANS CK'D. TLP	
SUPERSTRUCTURE DETAILS		SHEET 6 OF 10	

ON BEARING REPLACEMENTS, COMPRESSION LOAD AND ADHESION TESTS WILL BE WAIVED WHERE BEARINGS ARE DETAILED TO MEET HEIGHT REQUIREMENTS.

ALL STRUCTURAL STEEL BEARING PLATE SHALL BE FLAT ROLLED WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLACE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

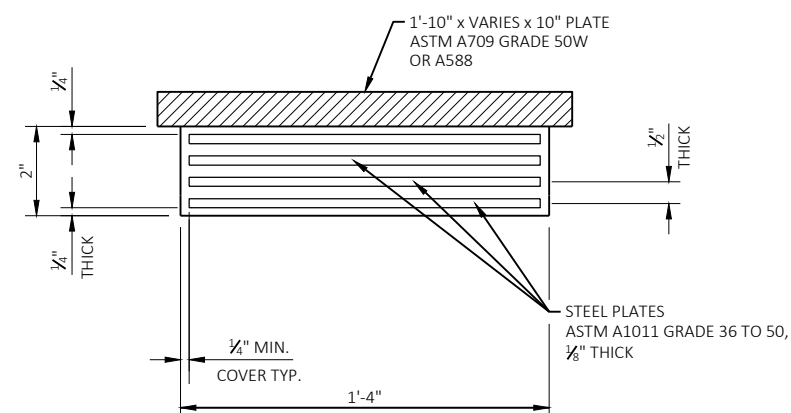
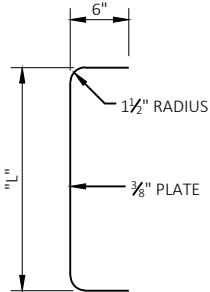


Diagram showing the elevation view of the girder and bearing assembly. The girder is a horizontal rectangular section with a height of  $1\frac{1}{2}$ " and a length of  $10$ ". The bearing is a vertical rectangular section with a height of  $1\frac{1}{2}$ " and a length of  $10$ ". The girder is positioned such that its top surface is flush with the top of the bearing. The bearing is supported by a base. The girder is labeled "END OF GIRDER" at its left end. The bearing is labeled "ELASTOMERIC BEARING" at its right end.

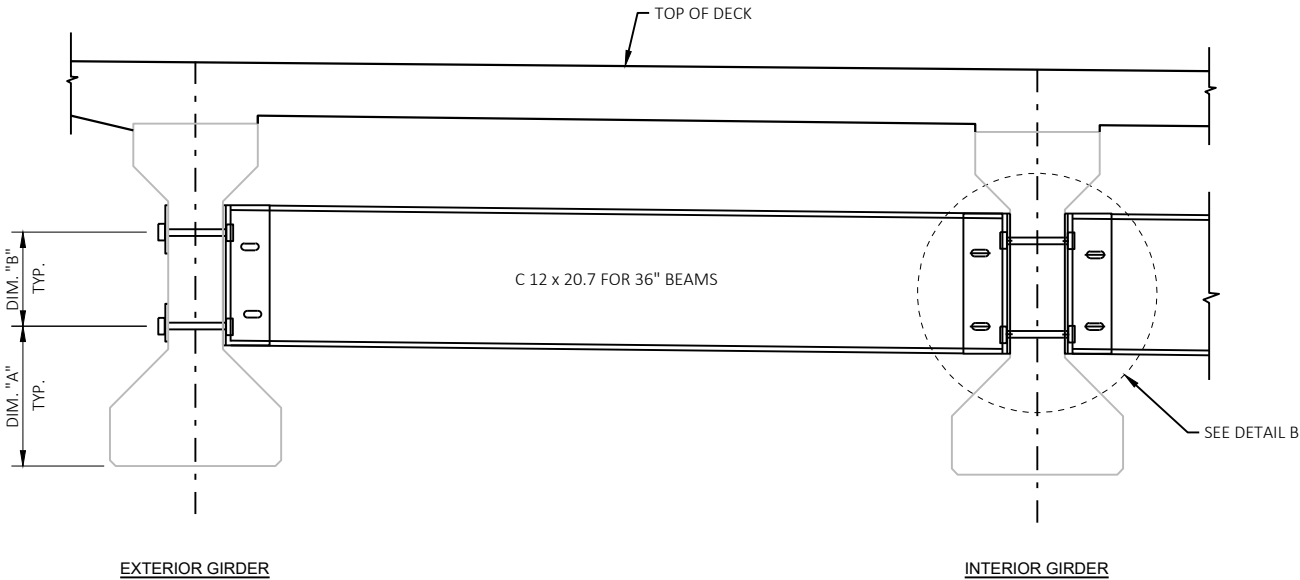
SECTION THRU ELASTOMERIC BEARING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
DRAWN BY NJT		PLANS CK'D. TLP	
EXPANSION BEARINGS		SHEET 7 OF 10	

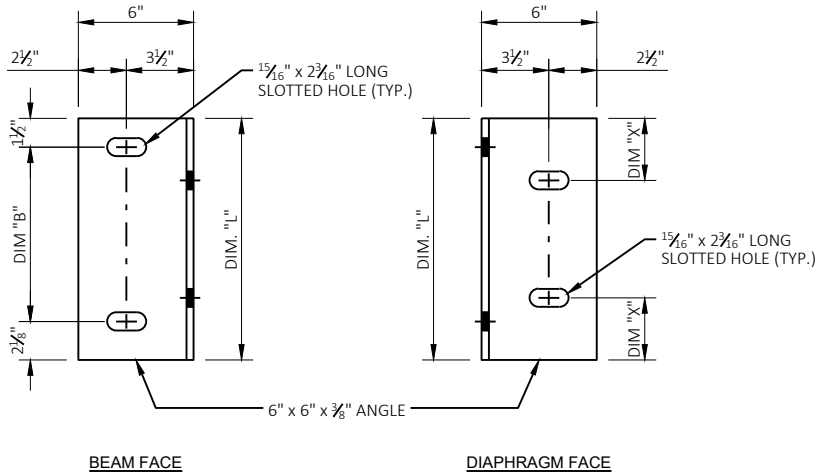
TABLE				
GIRDER HEIGHT	DIM. "A"	DIM. "B"	DIM. "L"	*DIM. "X"
36"	1'-2 $\frac{1}{8}$ "	9 $\frac{7}{8}$ "	1'-1 $\frac{1}{2}$ "	3 $\frac{3}{4}$ "



SECTION THRU ALTERNATE DIAPHRAGM

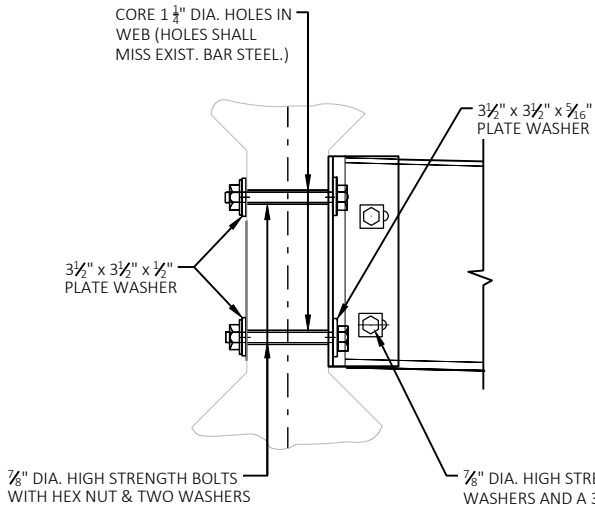


PART TRANSVERSE SECTION AT DIAPHRAGM

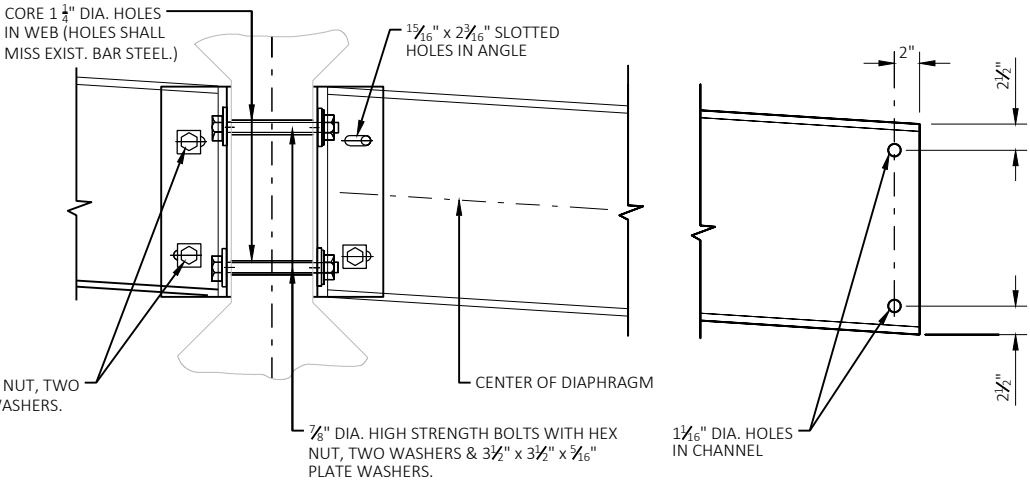


DIAPHRAGM SUPPORT

\*DIM "X" = 2 $\frac{1}{2}$ " FOR ALTERNATE PLATE DIAPHRAGM



(FOR EXTERIOR GIRDERS & STAGGERED DIAPHRAGMS)



(FOR CONTINUOUS LINE OF DIAPHRAGMS)

DETAIL B

STATE PROJECT NUMBER

8844-00-71

GENERAL NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-7-5", EACH.

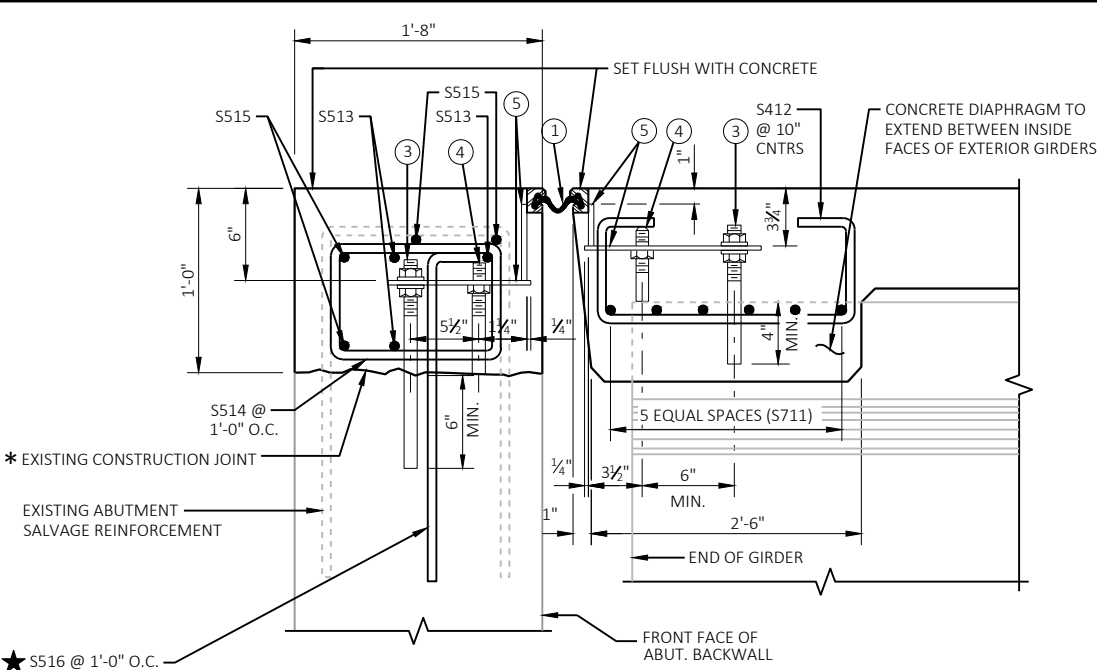
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

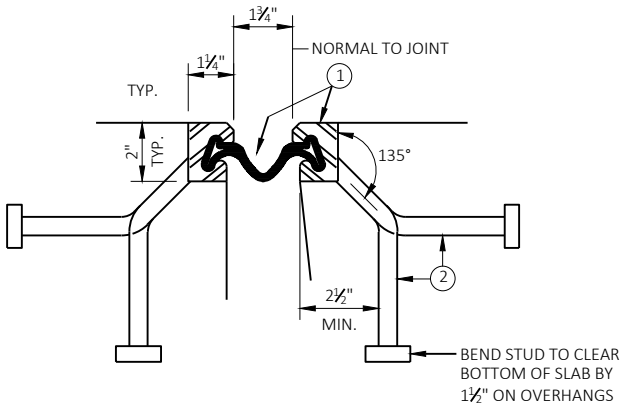
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
DRAWN BY NJT		PLANS CK'D. TLP	
INTERMEDIATE STEEL DIAPHRAGMS			SHEET 8 OF 10



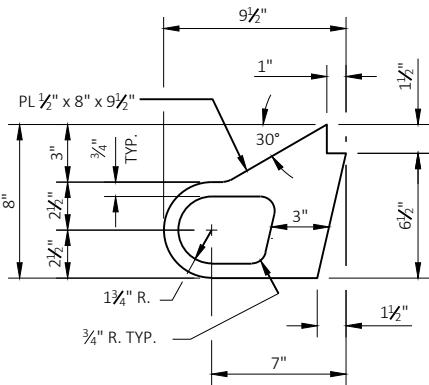
SECTION THRU JOINT AT EAST ABUTMENT  
NORMAL TO  $\phi$  SUBSTRUCTURE

\* POUR CONCRETE ABOVE THIS JOINT AFTER SUPERSTRUCTURE IS IN PLACE.

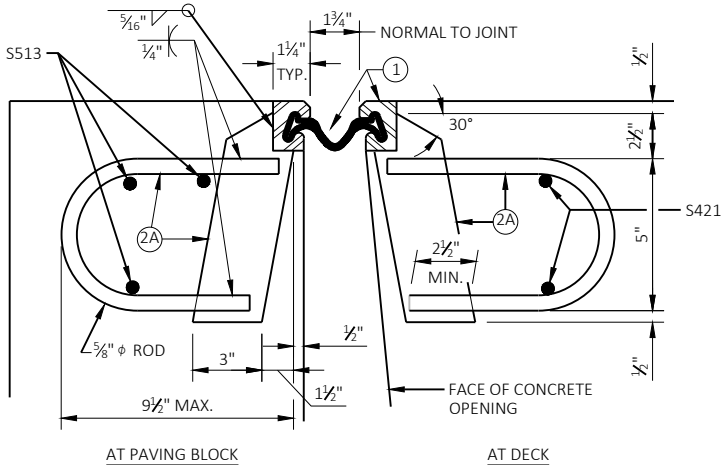
★ ADHESIVE ANCHOR EMBED 1'-6" IN CONCRETE. TURN 10" LEG TO FIT.



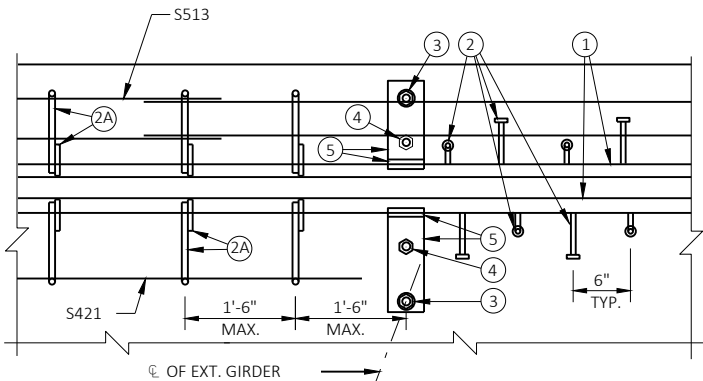
SECTION THRU JOINT  
EXTERIOR GIRDER TO EDGE OF DECK AND AT PARAPETS, MEDIANS AND SIDEWALKS



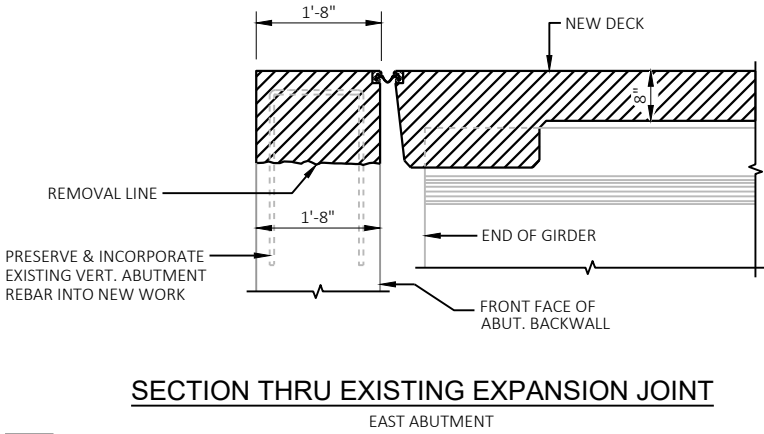
ALTERNATE STRIP SEAL ANCHOR



SECTION THRU JOINT  
ROADWAY TRAFFIC AREA BETWEEN EXTERIOR GIRDERS.



PART PLAN



SECTION THRU EXISTING EXPANSION JOINT

NEW WORK

STATE PROJECT NUMBER
8844-00-71

LEGEND

- NEOPRENE STRIP SEAL (4 - INCH) AND STEEL EXTRUSIONS.
- STUDS  $\frac{5}{8}$ "  $\phi$  X 6  $\frac{5}{8}$ " LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
- $\frac{1}{2}$ " THICK ANCHOR PLATE WITH  $\frac{5}{8}$ "  $\phi$  ROD (OR ALTERNATE STRIP SEAL ANCHOR). WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO. 1 AT 1'-6" CENTERS BETWEEN GIRDERS.
- $\frac{3}{4}$ "  $\phi$  THREADED ROD WITH 2 NUTS AND PLATE WASHERS. GROUT THREADED ROD INTO FIELD DRILLED HOLES ON  $\phi$  OF GIRDER. ON ABUTMENT SIDE GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- $\frac{3}{4}$ "  $\phi$  THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
- FABRICATE SUPPORT FROM 3" X  $\frac{1}{2}$ " BAR AS SHOWN OR EQUIVALENT, ONE PER GIRDER PER SIDE. SHOP OR FIELD WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE 1  $\frac{1}{2}$ "  $\phi$  HOLE FOR NO. 3 AND 1"  $\phi$  HOLE FOR NO. 4.

S516

NOTES

ONE FIELD SPLICE PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE REQUIRED FOR STAGED CONSTRUCTION, HANDLING OR GALVANIZING REQUIREMENTS. IF USED, DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPLICING PERMITTED IN NEOPRENE STRIP SEAL.

AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST AND SWEEP.

FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN AND SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PLATES, SUPPORTS AND EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED.

ANCHOR SYSTEM NO. 8 AND NO. 9 SHALL CONFORM TO ASTM A307 & SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C AND D.

STRIP SEAL EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE WILL BE PAID FOR AT THE LUMP SUM PRICE BID FOR "EXPANSION DEVICE B-7-5".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
DRAWN BY NJT		PLANS CK'D. TLP	
EXPANSION DEVICE		SHEET 9 OF 10	

SCALE = 1:1

## LEGEND

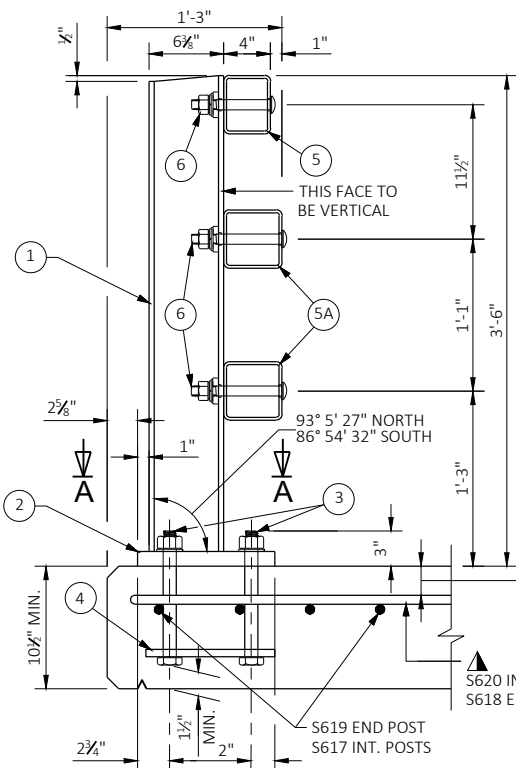
- W6 x 25 WITH  $1\frac{1}{2}$ " x  $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE  $1\frac{1}{2}$ " x  $11\frac{3}{4}$ " x 1'-8" WITH  $1\frac{1}{8}$ " x  $1\frac{1}{8}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 -  $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" & PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE  $10\frac{1}{2}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- $\frac{5}{8}$ " x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH  $1\frac{1}{8}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT,  $\frac{3}{16}$ " x  $1\frac{1}{2}$ " WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- $\frac{1}{2}$ " THICK BACK-UP PLATE WITH 2 -  $\frac{7}{8}$ " x  $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM  $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT".
- $\frac{3}{8}$ " x 3 $\frac{3}{4}$ " x 2' - 4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- $\frac{3}{8}$ " x 2 $\frac{3}{4}$ " x 2' - 4" PLATE USED IN NO. 5,  $\frac{3}{8}$ " x 3 $\frac{3}{4}$ " x 2' - 4" PLATE USED IN NO. 5A. 2 PER RAIL.
- $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE  $1\frac{5}{8}$ " x  $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND  $1\frac{5}{8}$ " x 2 $\frac{1}{4}$ " MIN. LONGITUDINAL SLOTTED HOLES AT EXPOSED JOINTS IN PLATE NO. 10A.
- $\frac{7}{8}$ " DIA. x  $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- $\frac{3}{8}$ " x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" DIA. HOLES IN TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

## GENERAL NOTES

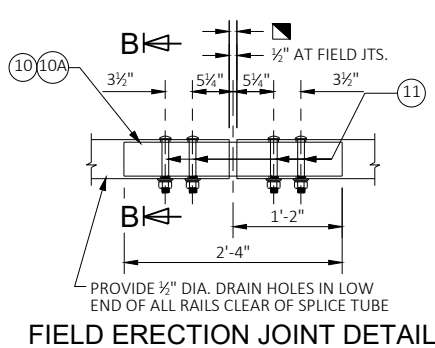
- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 ksi. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL  $\frac{1}{8}$  TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

▲ TIE TO TOP MAT OF STEEL.

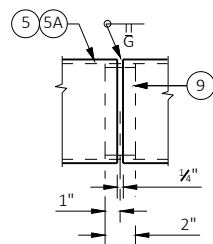
\* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

■ RDWY. OPENING OR 2 $\frac{1}{2}$ " MIN. FOR STRIP SEAL EXP. JOINT &  $\frac{1}{2}$ " OPENING FOR A1 ABUTMENT.

SECTION THRU RAILING ON DECK

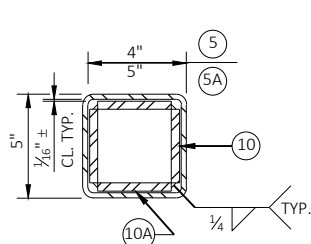


FIELD ERECTION JOINT DETAIL

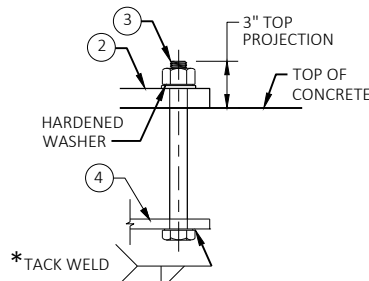


SHOP RAIL SPLICE DETAIL

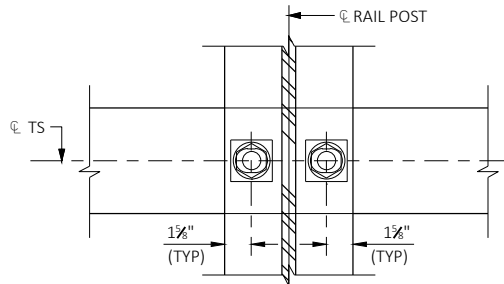
LOCATION MUST BE SHOWN ON SHOP DRAWINGS

2 $\frac{1}{2}$ " FOR SLABS ON GIRDERS; FOR OTHER STRUCTURES, PLACE BELOW TOP MAT SLAB REINFORCEMENT.

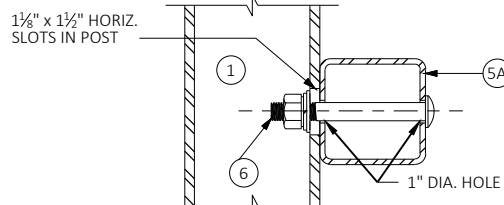
SECTION B-B



ANCHOR BOLTS



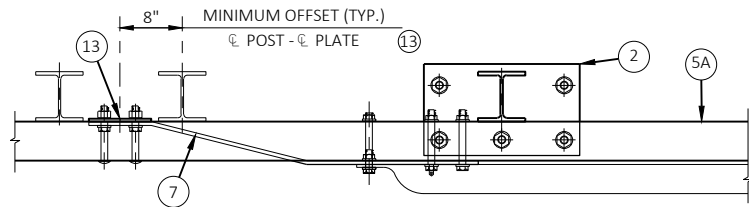
SECTION THRU POST WEB



SECTION THRU RAIL

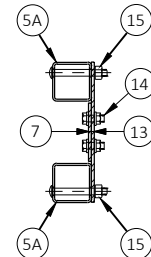
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

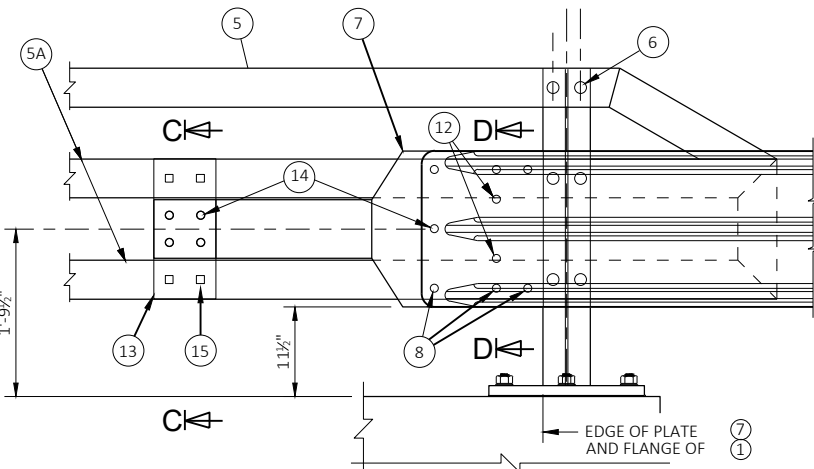


TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT

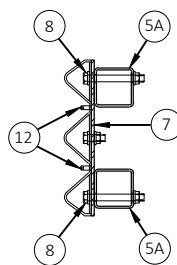


SECTION C-C

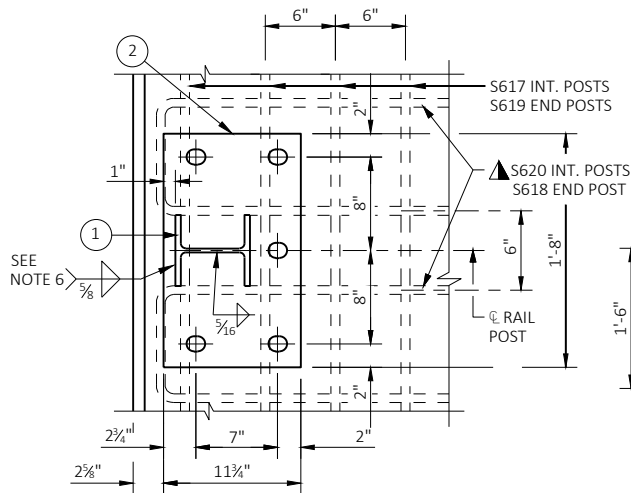


DETAIL AT END POST

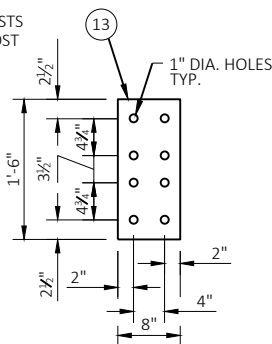
THRIE BEAM RAIL ATTACHMENT



SECTION D-D

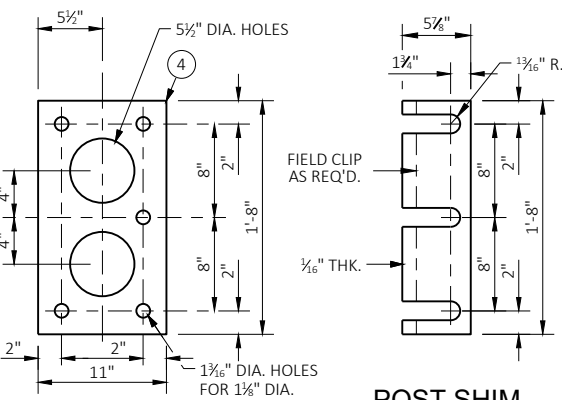


SECTION A-A



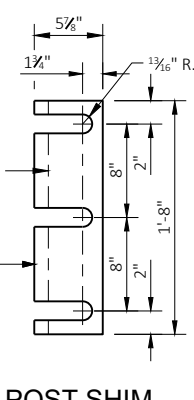
ANCHOR PLATE

AT BEAM GUARD ATTACHMENT



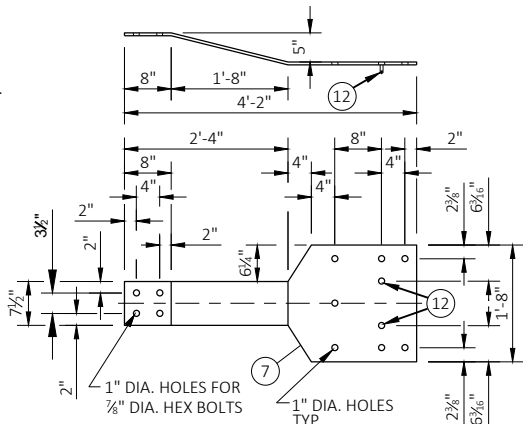
ANCHOR PLATE

AT RAIL TO DECK CONNECTION



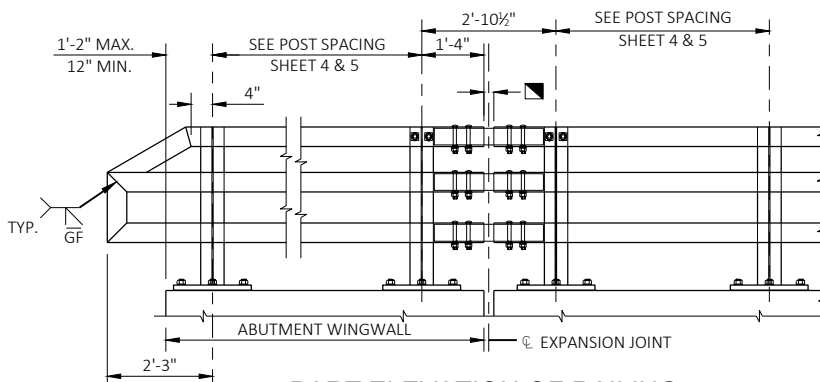
POST SHIM

DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

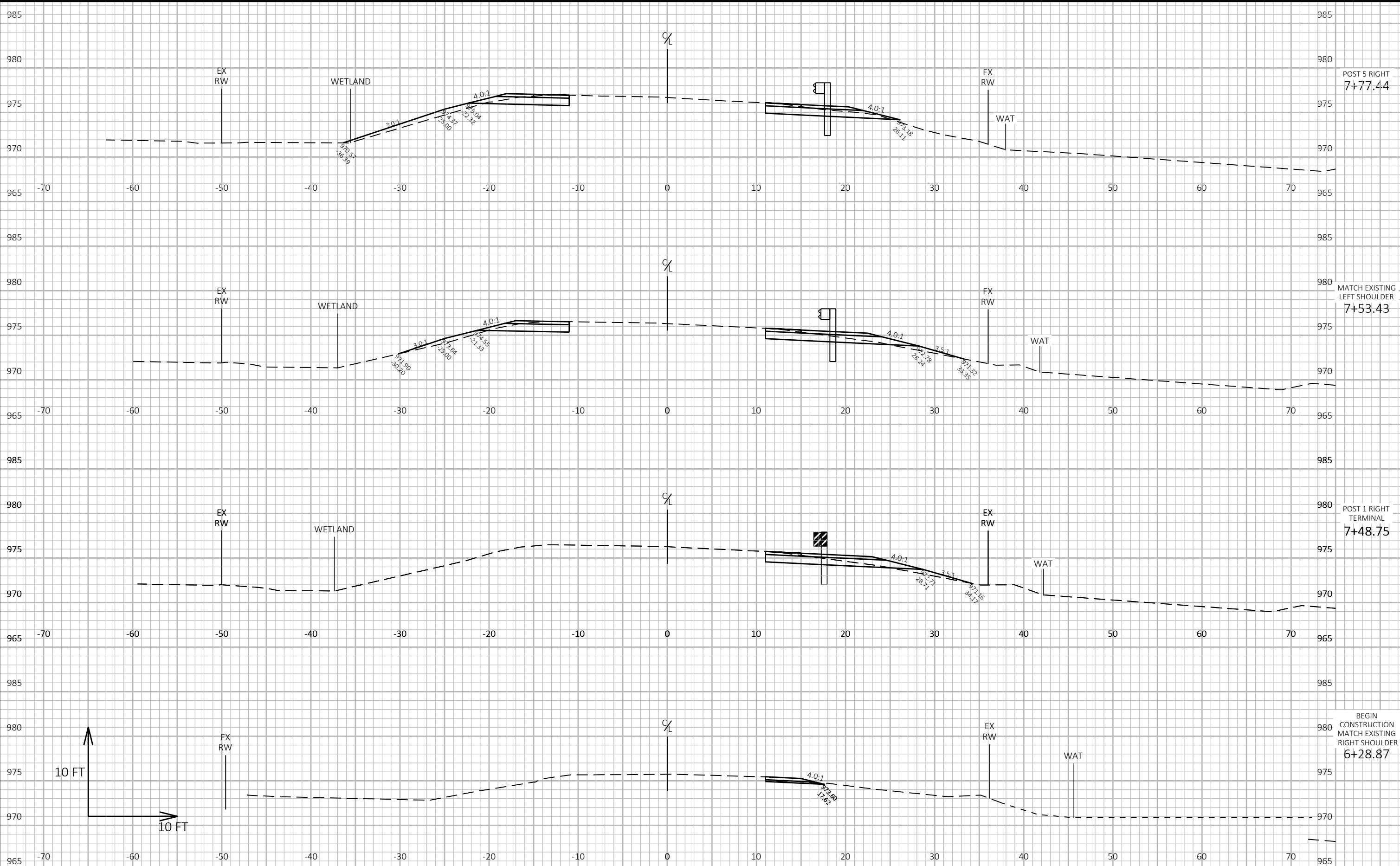
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-7-5			
DRAWN BY NJT		PLANS CK'D. TLP	
RAILING TUBULAR TYPE M			SHEET 10 OF 10

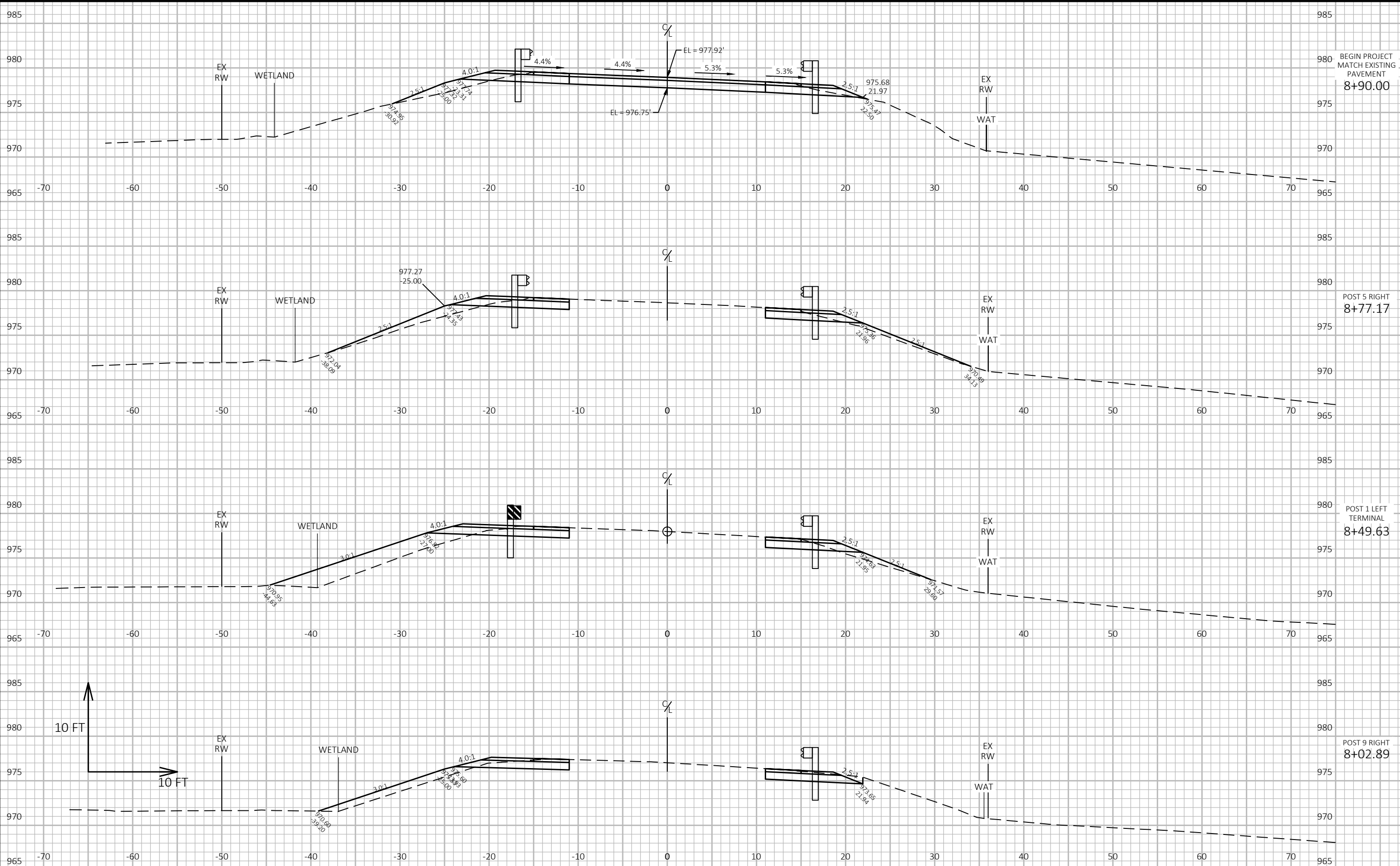


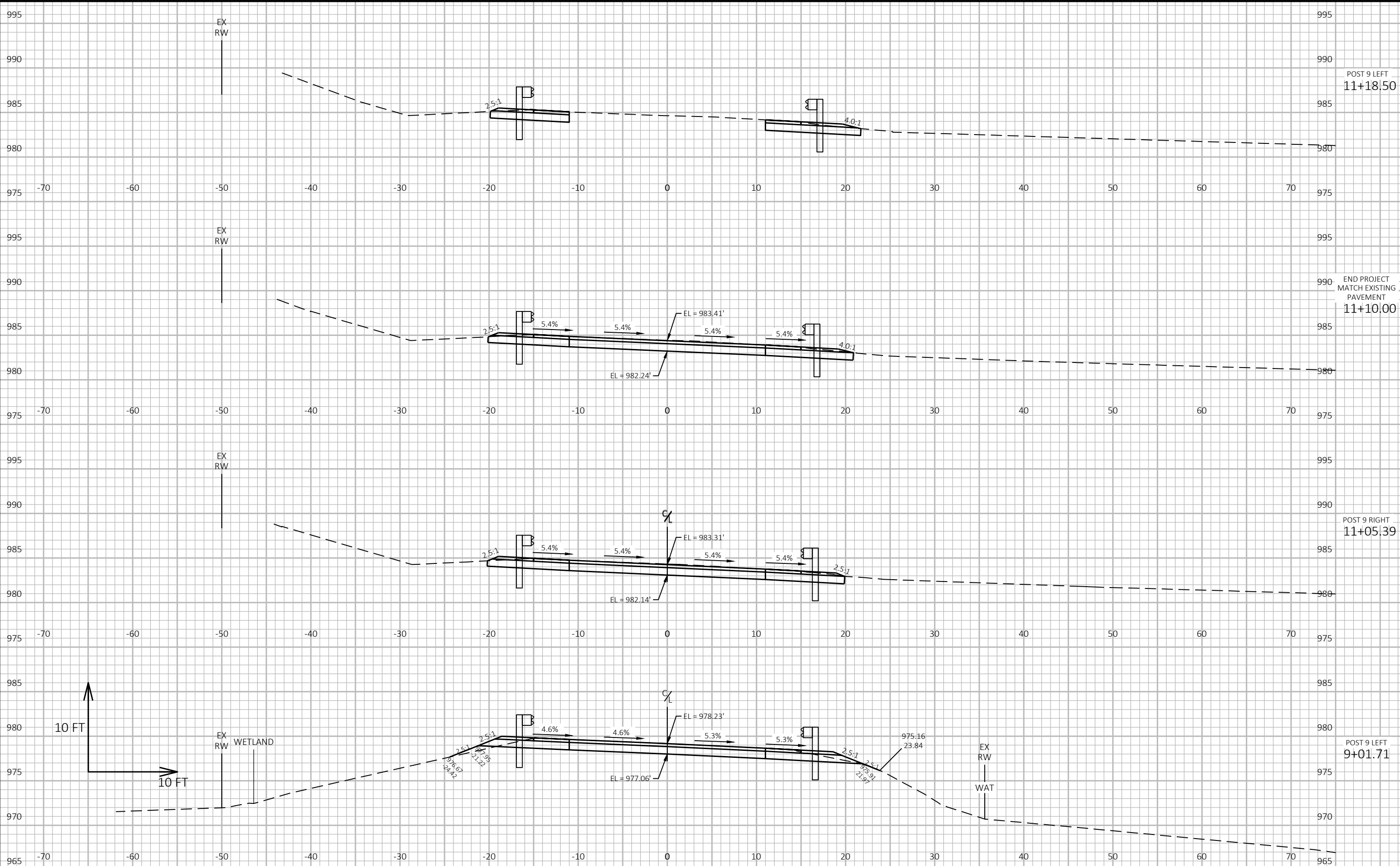
INCREMENTAL VOLUME

STATION	DISTANCE FT	END AREA			COMMON		COMMON		FILL		MASS HAUL CY (3)
		COMMON SF	FILL SF	SALVAGED/UNUSABLE PAVEMENT MATERIAL SF (1)	RAW CY	1.0 ADJ CY	SALVAGED/UNUSABLE PAVEMENT MATERIAL CY	AVAILABLE MATERIAL CY (2)	RAW CY	1.3 ADJ CY	
8+90	0	40.4	7.3	7.3	0.0	0.0	0.0	0.0	0.0	0.0	0.0
9+00	10	40.7	1.5	7.3	15.0	15.0	2.7	12.3	1.6	2.1	10.2
9+40	40	40.7	1.5	7.3	60.3	60.3	10.9	49.4	2.2	2.9	46.6
BRIDGE GAP											
10+62	0	49.0	0.0	7.3	0.0	0.0	0.0	0.0	0.0	0.0	0.0
10+80	18	49.0	0.0	7.3	32.7	32.7	4.9	27.8	0.0	0.0	27.8
11+10	30	49.1	0.0	7.3	54.5	54.5	8.1	46.3	0.0	0.0	46.3
COLUMN TOTALS:					162.5		26.6	135.9	3.8	5.0	130.9

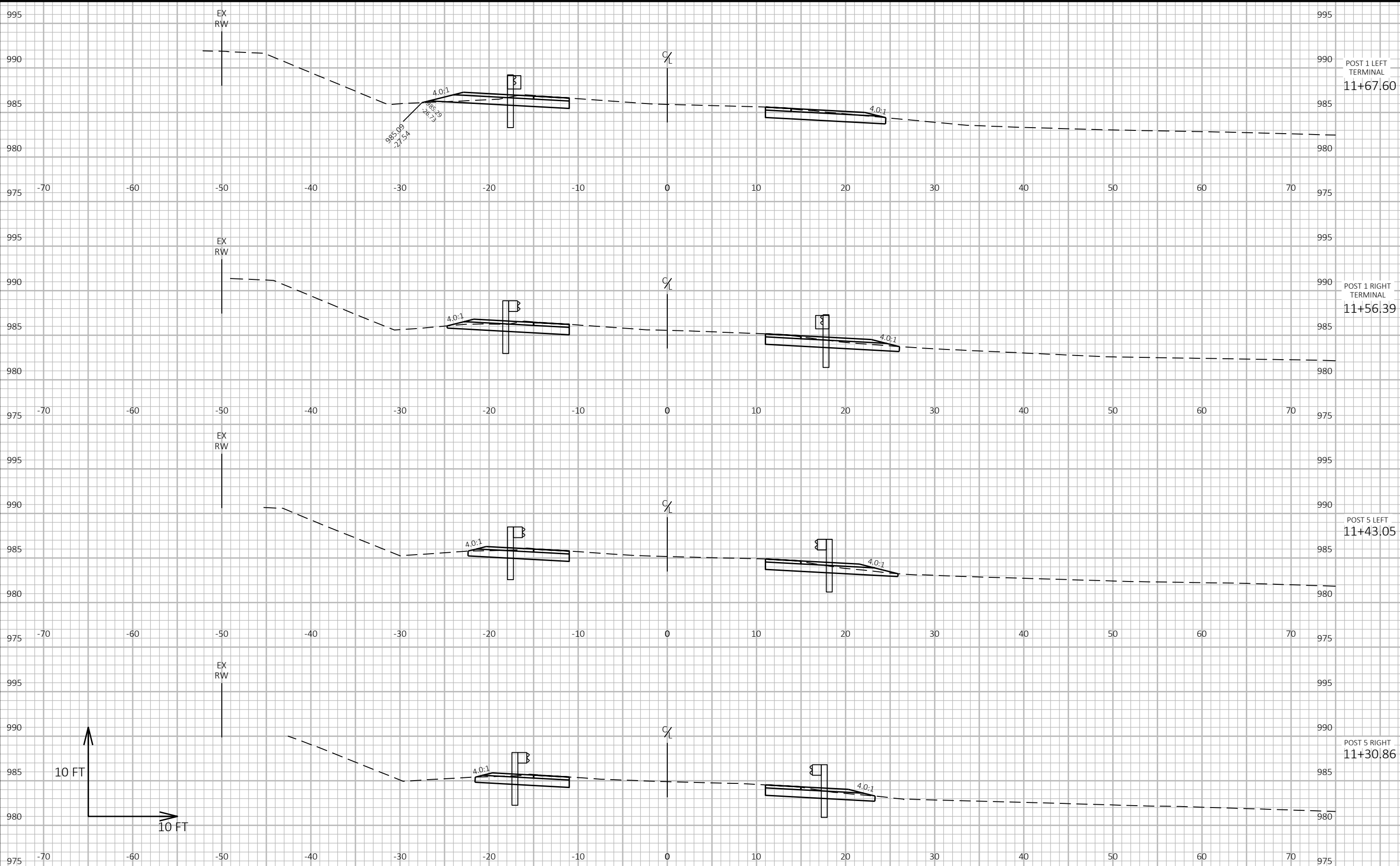
1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON.  
2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL  
3) THE MASS HAUL = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.



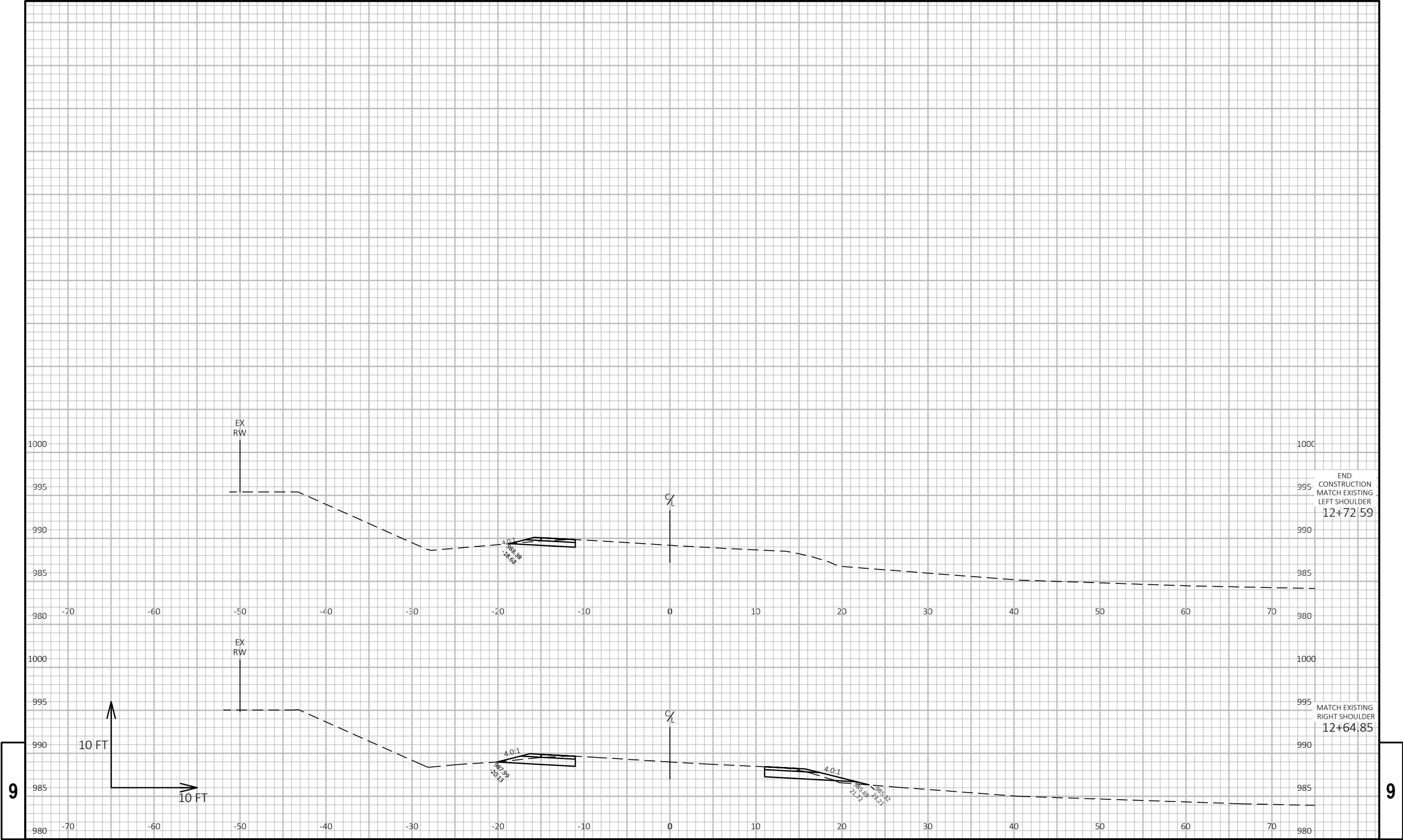




PROJECT NO: 8844-00-71	HWY: CTH B	COUNTY: BURNETT	CROSS SECTIONS: MAINLINE	SHEET	E
------------------------	------------	-----------------	--------------------------	-------	---



PROJECT NO: 8844-00-71	HWY: CTH B	COUNTY: BURNETT	CROSS SECTIONS: MAINLINE	SHEET	E
------------------------	------------	-----------------	--------------------------	-------	---



## Notes



## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>