

WKE

PROJECT ID: 1030-22-84
WITH: N/A

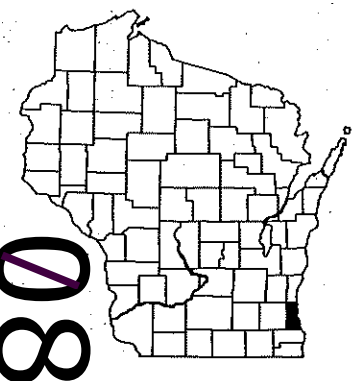
COUNTY: MILWAUKEE

MAY 12, 2020

ORDER OF SHEETS

- Section No. 1 Title
Section No. 2 Typical Sections and Details
Section No. 3 Estimate of Quantities
Section No. 3 Miscellaneous Quantities
~~Section No. 4 Right of Way Plot~~
~~Section No. 5 Plan and Profile~~
Section No. 6 Standard Detail Drawings
Section No. 7 Sign Plates
Section No. 8 Structure Plans
~~Section No. 9 Computer Earthwork Data~~
~~Section No. 9 Cross Sections~~

TOTAL SHEETS = 148



DESIGN DESIGNATION
IH-94 AT ELM ROAD

A.A.D.T. 2017 = 95,745
A.A.D.T. 2038 = 119,500
D.H.V. = 9,200
D.D. = 48 NB / 52 SB
T. = 15%
DESIGN SPEED = 70 MPH
ESALS RIGID = 36,047,400

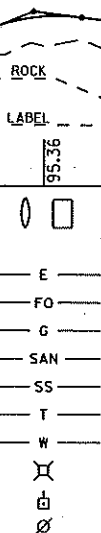
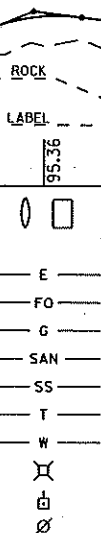
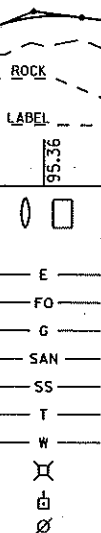
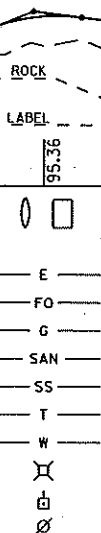
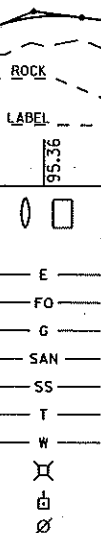
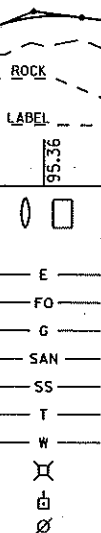
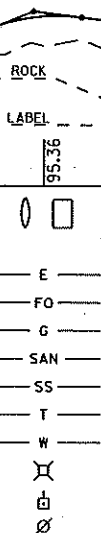
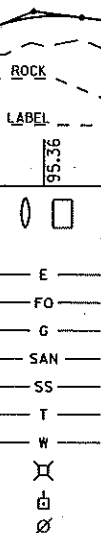
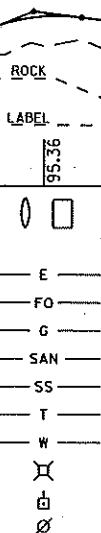
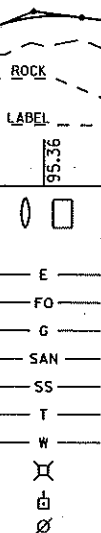
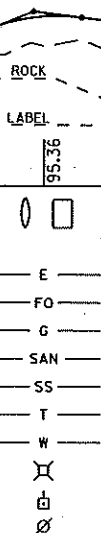
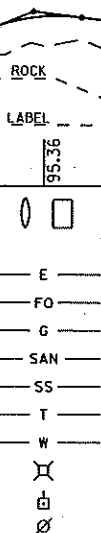
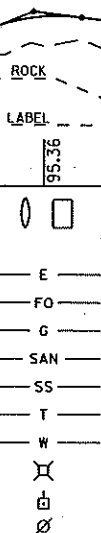
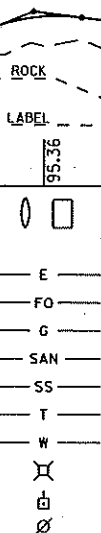
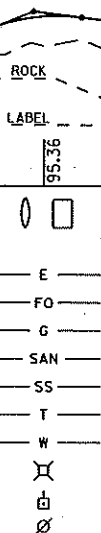
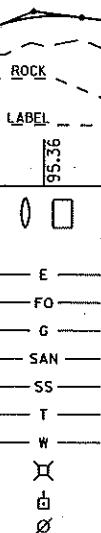
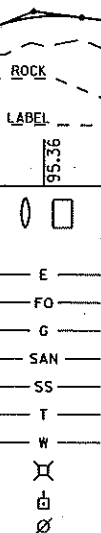
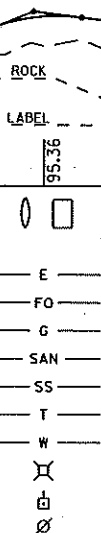
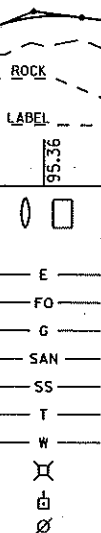
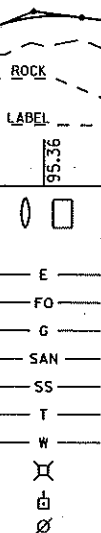
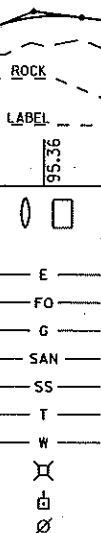
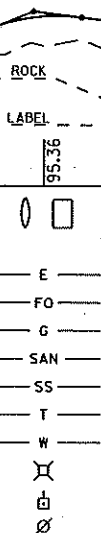
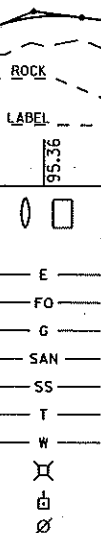
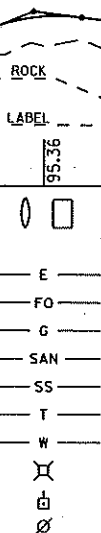
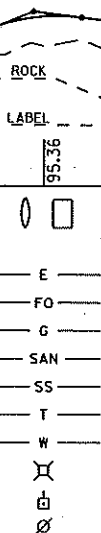
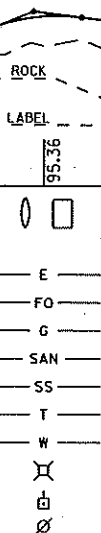
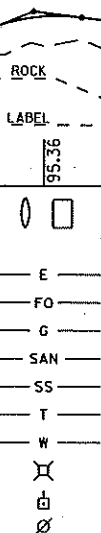
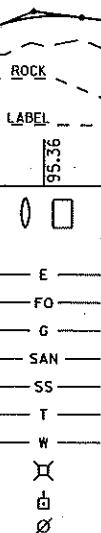
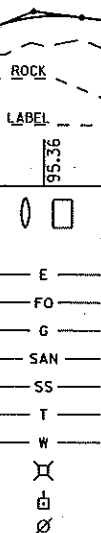
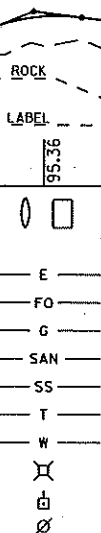
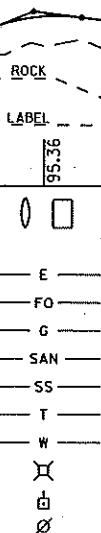
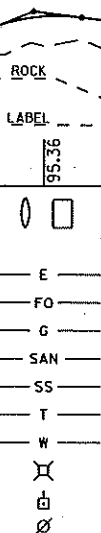
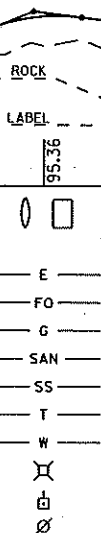
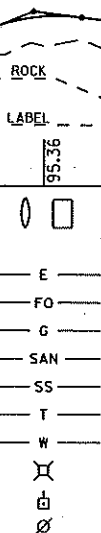
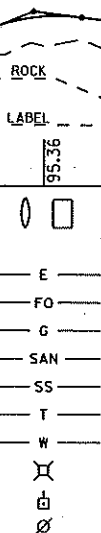
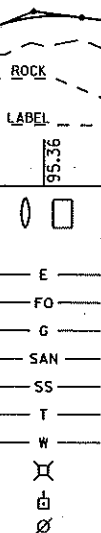
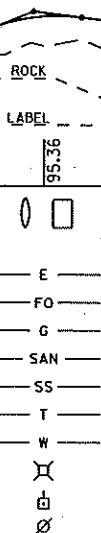
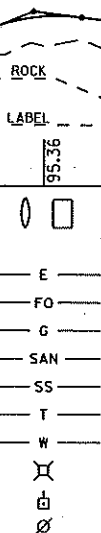
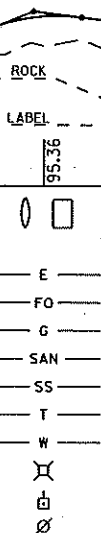
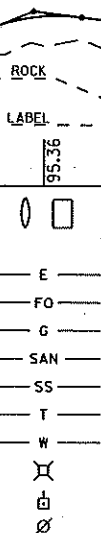
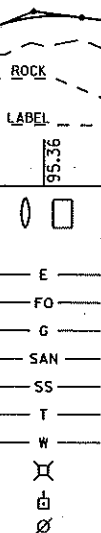
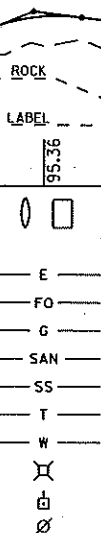
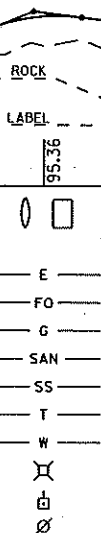
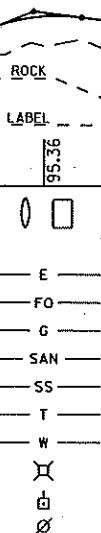
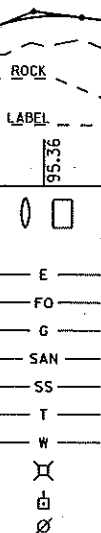
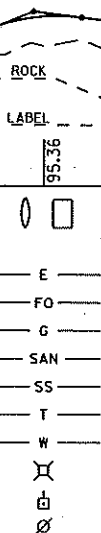
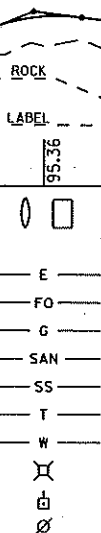
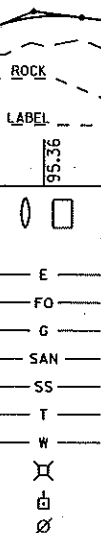
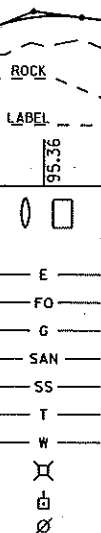
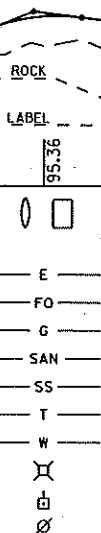
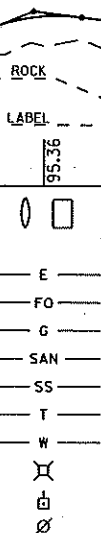
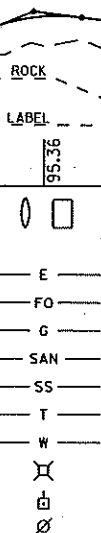
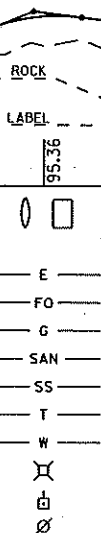
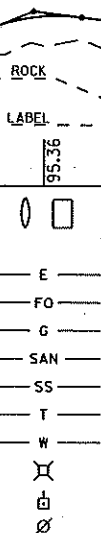
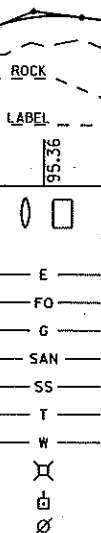
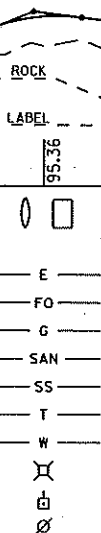
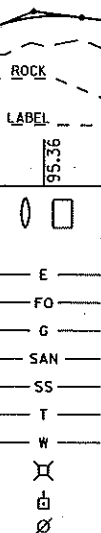
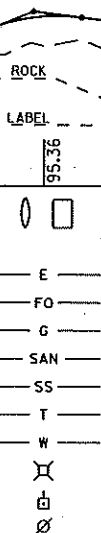
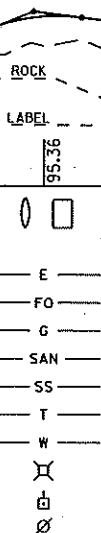
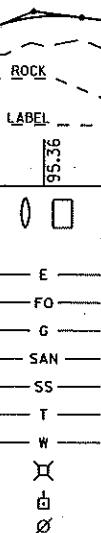
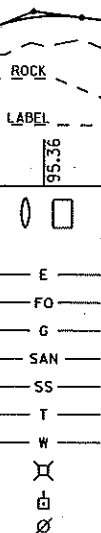
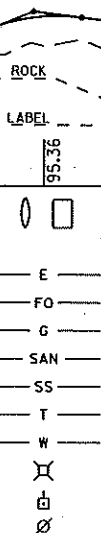
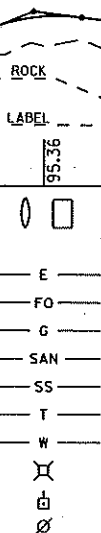
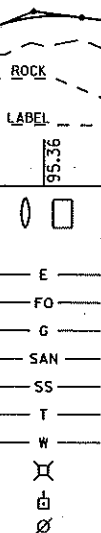
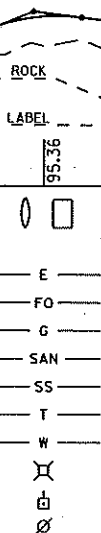
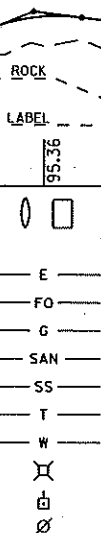
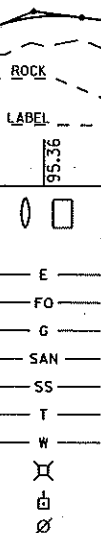
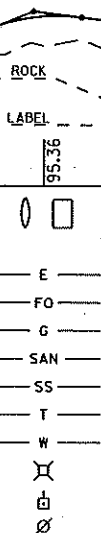
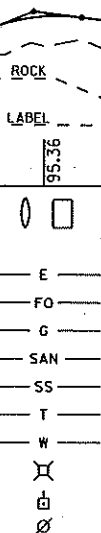
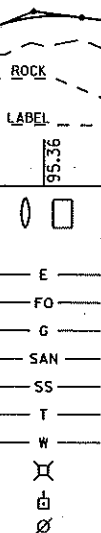
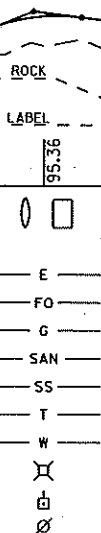
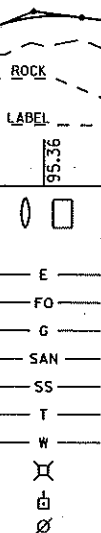
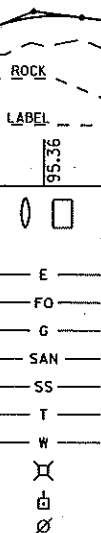
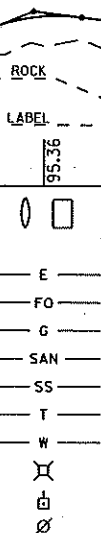
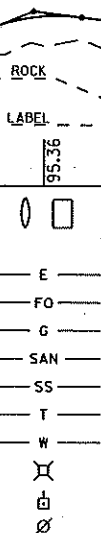
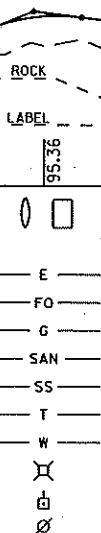
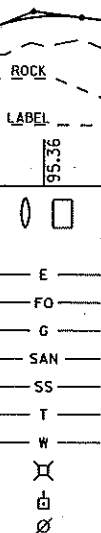
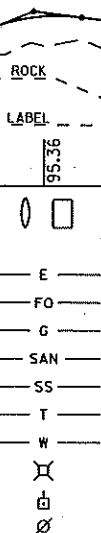
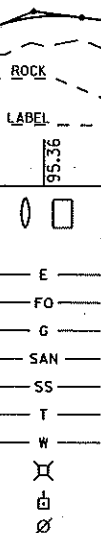
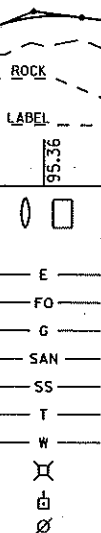
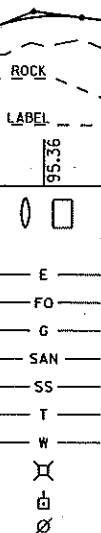
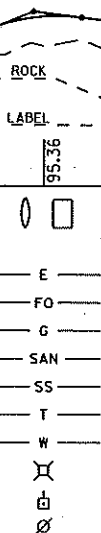
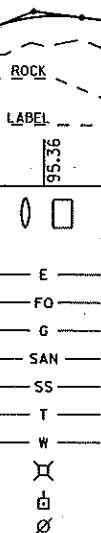
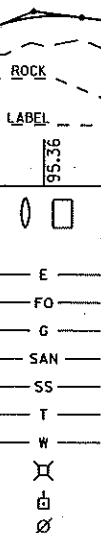
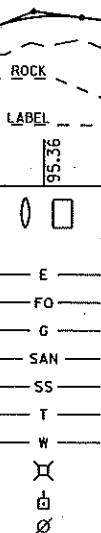
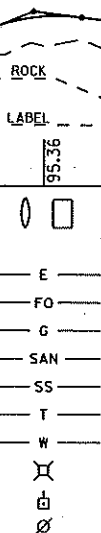
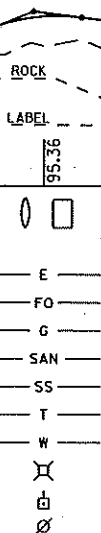
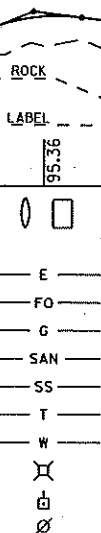
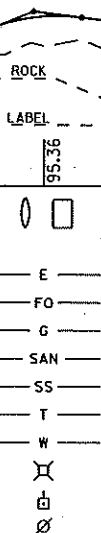
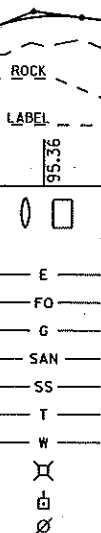
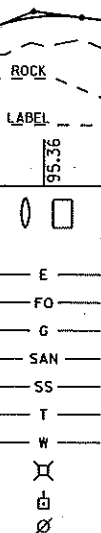
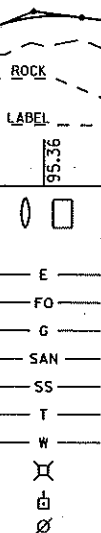
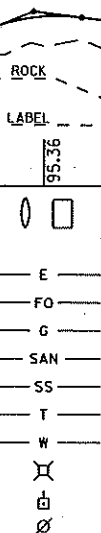
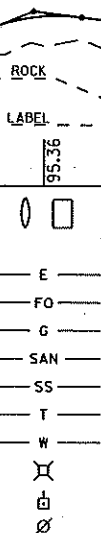
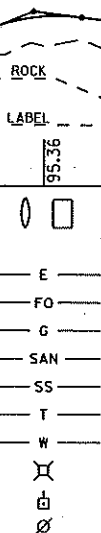
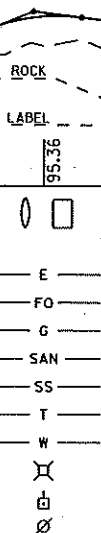
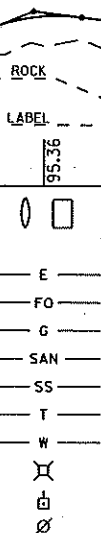
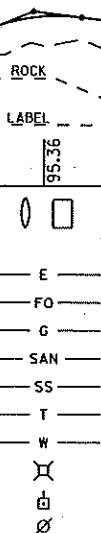
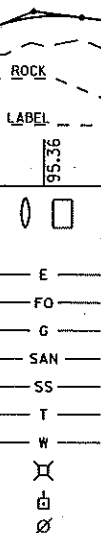
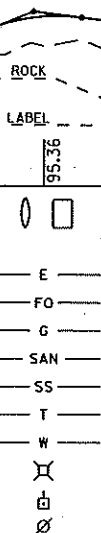
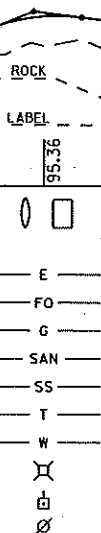
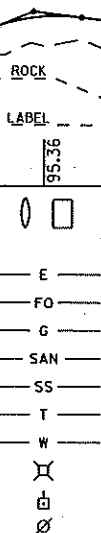
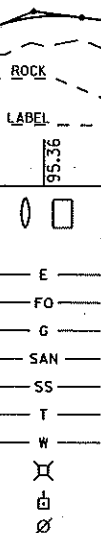
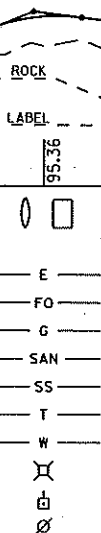
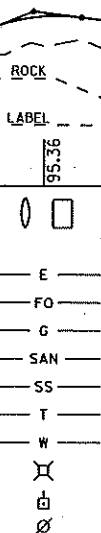
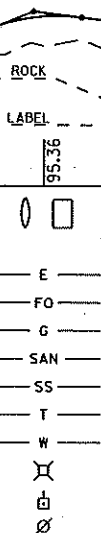
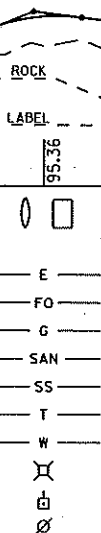
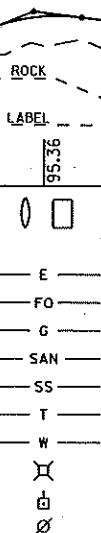
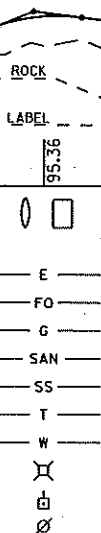
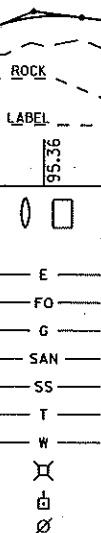
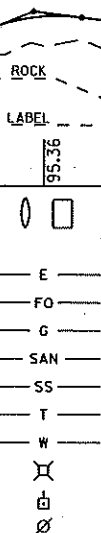
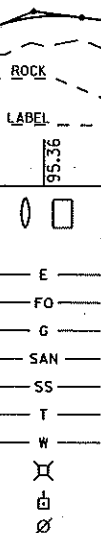
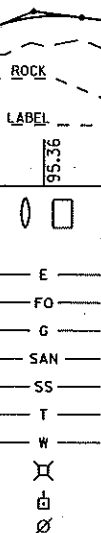
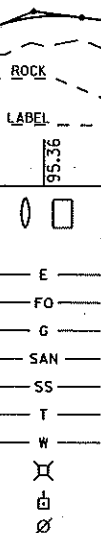
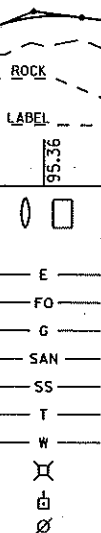
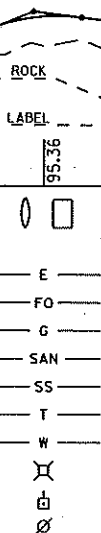
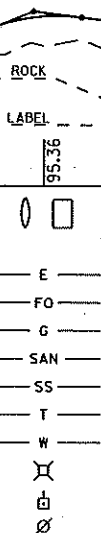
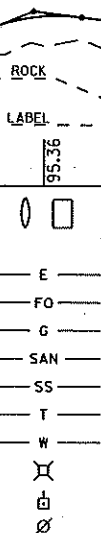
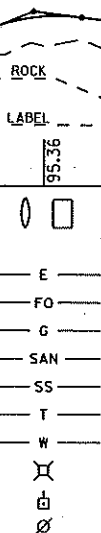
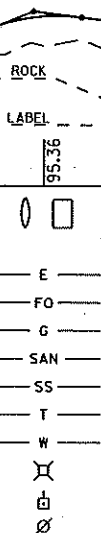
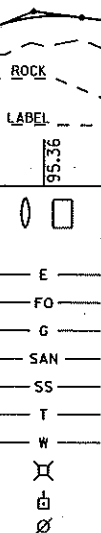
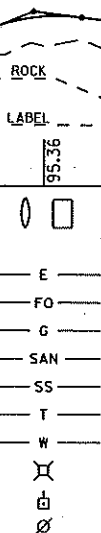
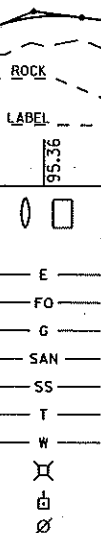
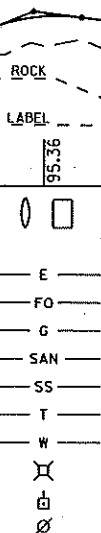
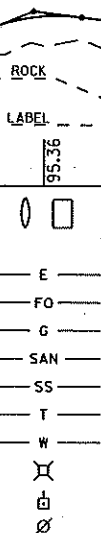
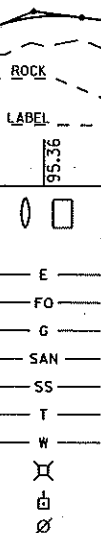
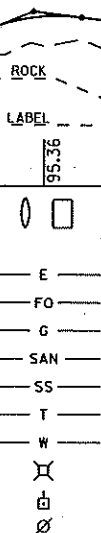
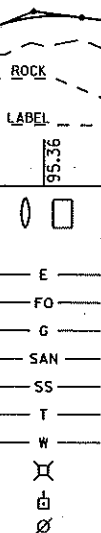
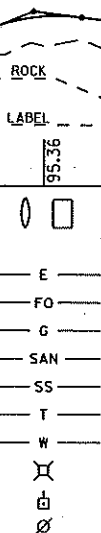
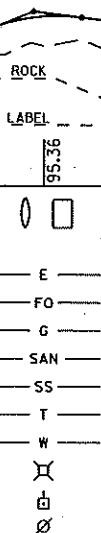
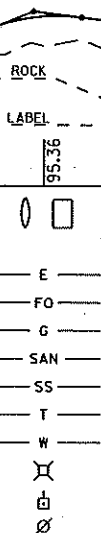
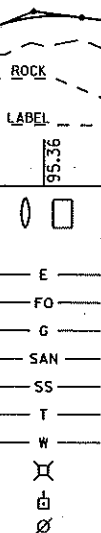
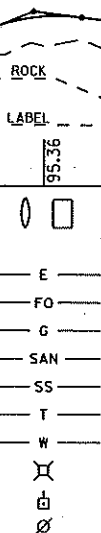
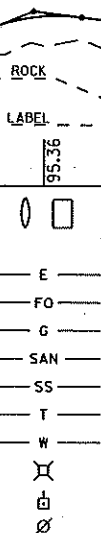
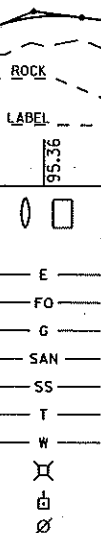
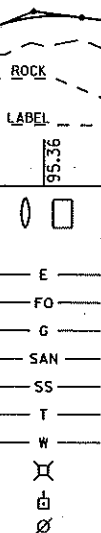
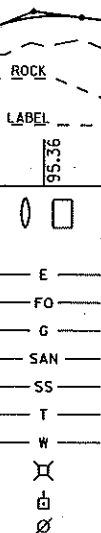
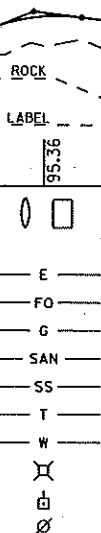
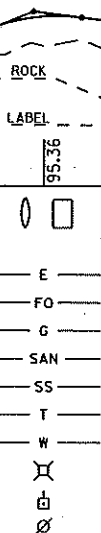
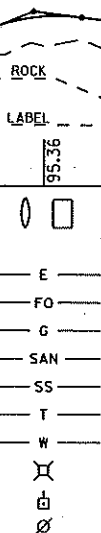
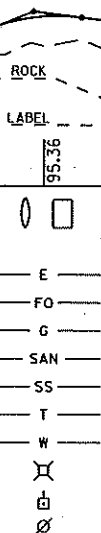
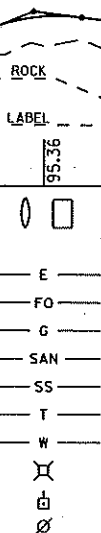
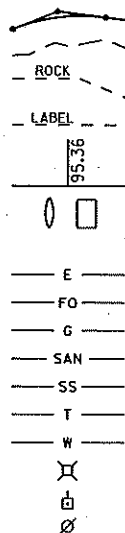
ELM ROAD

A.A.D.T. 2017 = N/A
A.A.D.T. 2038 = 16,475
D.H.V. = 1,650
D.D. = 50 NB / 50 SB
T. = 9%
DESIGN SPEED = 40 MPH
ESALS RIGID = 2,219,200

CONVENTIONAL SYMBOLS

- PLAN
CORPORATE LIMITS
PROPERTY LINE
LOT LINE
LIMITED HIGHWAY EASEMENT
EXISTING RIGHT OF WAY
PROPOSED OR NEW R/W LINE
SLOPE INTERCEPT
REFERENCE LINE
EXISTING CULVERT
PROPOSED CULVERT (Box or Pipe)
COMBUSTIBLE FLUIDS
MARSH AREA
WOODED OR SHRUB AREA

- PROFILE
GRADE LINE
ORIGINAL GROUND
MARSH OR ROCK PROFILE (To be noted as such)
SPECIAL DITCH
GRADE ELEVATION
CULVERT (Profile View)
UTILITIES
ELECTRIC
FIBER OPTIC
GAS
SANITARY SEWER
STORM SEWER
TELEPHONE
WATER
UTILITY PEDESTAL
POWER POLE
TELEPHONE POLE



UTILITY CONTACTS

AT&T CORPORATION

c/o KEN NINE
JMC ENGINEERS & ASSOCIATES, INC.
110 NORTH MAIN STREET
CULVER, IN 46511
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knine@jmceainc.com

AT&T WISCONSIN

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2005 PEWAUKEE ROAD
WAUKESHA, WI 53188
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jb5175@att.com

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1320 N. MARTIN LUTHER KING JR. DRIVE
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PHONE: (414) 908-1343
CELL: (414) 758-9241
beau.abuya@charter.com
wis.engineering@charter.com

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3235 INTERTECH DRIVE, SUITE 600
BROOKFIELD, WI 53045
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CELL: (414) 704-1026
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NationalRelo@centurylink.com

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CELL: (414) 335-6330
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OAK CREEK WATER AND SEWER UTILITY

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CONSTRUCTION COORDINATOR
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CELL: (262) 930-7113q
sricker@water.oak-creek.wi.us

WE ENERGIES - ELECTRIC

DAN TOOMEY
500 S. 116TH STREET
WEST ALLIS, WI 53214
OFFICE: (414) 944-5695
CELL: (414) 254-8459
dan.toomey@we-energies.com

WE ENERGIES - GAS

DAN TOOMEY
500 S. 116TH STREET
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CELL: (414) 254-8459
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WISDOT - COMMUNICATIONS

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433 W ST. PAUL AVENUE
SUITE 300
MILWAUKEE, WI 53203
PHONE: (414) 225-3723
jeffrey.madson@dot.wi.gov

STATE AGENCIES

WISCONSIN DEPARTMENT OF TRANSPORTATION

DOBRA PAYANT - ENVIRONMENTAL ANALYST AND
REVIEW SPECIALIST
141 NW BARSTOW STREET
WAUKESHA, WI 53187-0798
CELL: (414) 750-2677
dobra.payant@dot.wi.gov

WISCONSIN DEPARTMENT OF NATURAL RESOURCES

KRISTINA BETZOLD
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2300 N. MARTIN LUTHER KING JR.
MILWAUKEE WI 53212
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kristina.betzold@wisconsin.gov

WISCONSIN DEPARTMENT OF TRANSPORTATION

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gregory.berry@dot.wi.gov

WISCONSIN DEPARTMENT OF TRANSPORTATION

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PROJECT MANAGER
141 NW BARSTOW STREET
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PHONE: (262) 521-5349
jason.dahlgren@dot.wi.gov

OTHER AGENCIES

MILWAUKEE COUNTY TRANSIT SYSTEM

MELANIE FLYNN
1942 N. 17TH STREET
MILWAUKEE, WI 53205
PHONE: (414) 343-1764
mflynn@mcts.org

MILWAUKEE COUNTY - DPW

DANIEL MURPHY, HIGHWAY MAINTENANCE MANAGER
10320 W. WATERTOWN PLANK ROAD
MILWAUKEE, WI 53226
PHONE: (414) 257-5942
daniel.murphy@milwcnty.com

OAK CREEK, CITY OF

MIKE SIMMONS, CITY ENGINEER
8040 S. 6TH STREET
OAK CREEK, WI 53154
PHONE: (414) 768-5859
msimmons@oakcreekwi.org

SOUTHEASTERN WISCONSIN REGIONAL PLANNING COMMISSION

ROB MERRY
W239 N1812 ROCKWOOD DRIVE
P.O. BOX 1607
WAUKESHA, WI 53187-1607
PHONE: (262) 953-4289
CELL: (920) 912-1036
rmerry@sewrpc.org

TO OBTAIN LOCATION OF PARTICIPANTS' UNDERGROUND
FACILITIES BEFORE YOU DIG IN WISCONSIN

WIS. STATUTE 182.0175 (1974) REQUIRES MIN. OF 3 WORK
DAYS NOTICE BEFORE YOU EXCAVATE.



GENERAL NOTES

NO TREES OR SHRUBS SHALL BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPAL UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE SHALL BE CONTACTED SEPARATELY.

THE QUANTITY OF TOPSOIL IS ESTIMATED TO BE ONE QUARTER OF THE AREA BETWEEN THE OUTSIDE EDGE OF EXISTING PAVEMENT AND APPROXIMATELY 11' BEHIND PROPOSED NOISE BARRIER.

TEMPORARY STORAGE OF ANY EXCAVATED MATERIAL WILL NOT BE PERMITTED IN WETLANDS.

BROKEN CONCRETE CONTAINING RE-BAR SHALL NOT BE USED AS RIPRAP OR HEAVY RIPRAP.

TOPSOIL SHALL BE REPLACED WITH 4-INCH TYPICAL DEPTH IN RURAL SECTIONS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

REMOVAL OF EROSION CONTROL DEVICES IS INCLUDED IN THE COST OF THEIR RESPECTIVE BID ITEMS.

SALVAGED TOPSOIL, FERTILIZER, EROSION MAT AND SEED SHALL BE PLACED AS DIRECTED BY THE ENGINEER, IN DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS.

PLACE SALVAGED TOPSOIL IN ALL GRADED AREAS AS DESIGNATED BY THE ENGINEER IMMEDIATELY AFTER GRADING HAS BEEN COMPLETED. SEED, EROSION MAT AND FERTILIZE ALL AREAS 5 DAYS AFTER PLACEMENT OF SALVAGED TOPSOIL.

INLET PROTECTION IS REQUIRED AT ALL INLETS AS PER DETAIL OR AS DIRECTED BY THE ENGINEER.

DESIGN, PLANS, SPECIFICATIONS AND ESTIMATE FOR PERMANENT MAINLINE SIGNING PROVIDED BY WISDOT SE REGION.

RE-TOPSOIL OF GRADED AREAS, AS DESIGNATED BY THE ENGINEER, IMMEDIATELY AFTER GRADING IS COMPLETED WITHIN THOSE AREAS. SEED, FERTILIZE, AND EROSION MAT TOP-SOILED AREAS, AS DESIGNATED BY THE ENGINEER, WITHIN FIVE (5) CALENDAR DAYS AFTER PLACEMENT OF SALVAGED TOPSOIL. IF GRADED AREAS ARE LEFT EXPOSED FOR MORE THAN FOURTEEN (14) CALENDAR DAYS, SEED THOSE AREAS WITH TEMPORARY SEED AND EROSION MAT.

STOCKPILE EXCESS MATERIAL OR SPOILS ON UPLAND AREAS AWAY FROM WETLANDS, FLOODPLAINS AND WATERWAYS. STOCKPILED SOIL SHALL BE PROTECTED AGAINST EROSION. IF STOCKPILED MATERIAL IS LEFT FOR MORE THAN FOURTEEN (14) CALENDAR DAYS, SEED THE STOCKPILE WITH TEMPORARY SEED AND EROSION MAT.

EROSION CONTROL BMP'S ARE AT SUGGESTED LOCATIONS. THE ACTUAL LOCATIONS WILL BE DETERMINED BY THE CONTRACTORS ECIP AND BY THE ENGINEER. EROSION CONTROL BMP'S SHALL BE MAINTAINED UNTIL PERMANENT VEGETATION IS ESTABLISHED OR UNTIL THE ENGINEER DETERMINES THAT THE BMP IS NO LONGER REQUIRED.

FERTILIZER SHALL NOT BE USED WITHIN 20 FEET OF NAVIGABLE WATERWAYS OR WETLANDS.

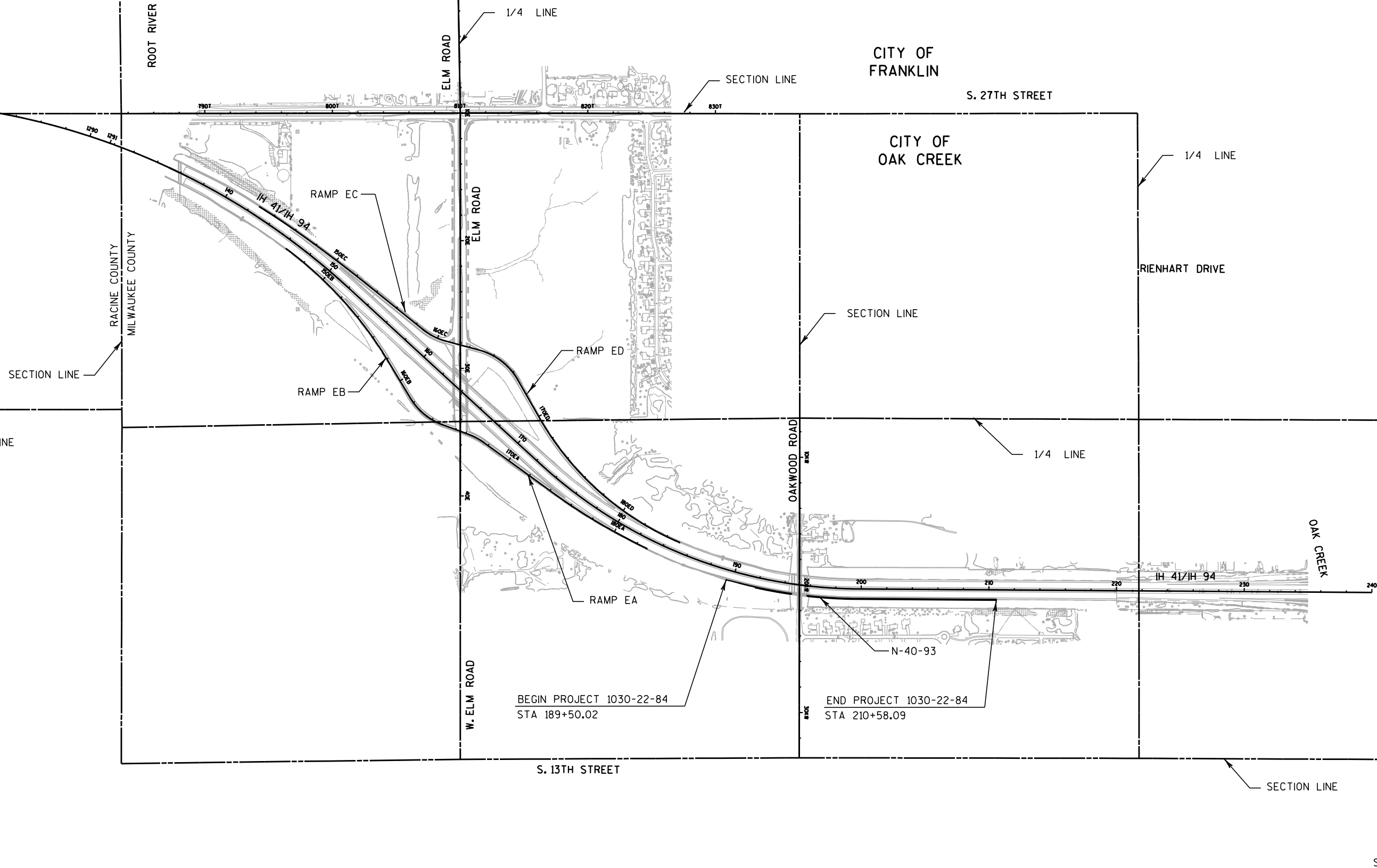
SIGNS IN CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE COVERED AS DIRECTED BY THE ENGINEER AND PAID FOR UNDER THE ITEM TRAFFIC CONTROL COVERING SIGNS TYPE I OR TYPE II.

STANDARD ABBREVIATIONS

AEW	APRON END WALL
AGG	AGGREGATE
ASPH	ASPHALTIC
BAD	BASE AGGREGATE DENSE
BM	BENCH MARK
C&G	CURB AND GUTTER
C/L	CENTER OR CONSTRUCTION LINE
CMCP	CULVERT PIPE CORRUGATED METAL
CONC	CONCRETE
CP	CULVERT PIPE
CPRC	CULVERT PIPE REINFORCED CONCRETE
CSD	CONCRETE SURFACE DRAIN
CY	CUBIC YARD
D	DEGREE OF CURVE
Δ	DELTA
DISCH	DISCHARGE
EB	EASTBOUND
ENB	EXISTING NOISE BARRIER
FE	FIELD ENTRANCE
FL	FLOW LINE
HMA	HOT MIX ASPHALT
INV	INVERT
L	LENGTH OF CURVE
LHF	LEFT HAND FORWARD
LP	LOW POINT
LT	LEFT
MIN	MINIMUM
M/L	MATCHLINE
NB	NORTHBOUND
NC	NORMAL CROWN
PAVT	PAVEMENT
PC	POINT OF CURVE
PCC	POINT OF COMPOUND CURVE
PE	PRIVATE ENTRANCE
PI	POINT OF INTERSECTION
PGL	PROFILE GRADE LINE
PLE	PERMANENT LIMITED EASEMENT
PNB	PROPOSED NOISE BARRIER
PRC	POINT OF REVERSE CURVE
PT	POINT OF TANGENT
R	RADIUS OF CURVE
R/L	REFERENCE LINE
R/W	RIGHT OF WAY
RC	REVERSE CROWN
RCAEW	APRON ENDWALL FOR CULVERT PIPE REINFORCED CONCRETE
REQD	REQUIRED
RHF	RIGHT HAND FORWARD
RO	RUN OFF LENGTH
RRSP	RAILROAD SPIKE
RT	RIGHT
SALV	SALVAGED
SAPBC	SALVAGED ASPHALTIC PAVEMENT BASE COARSE
SB	SOUTHBOUND
SDD	STANDARD DETAIL DRAWING
SE	SUPER ELEVATION
SF	SQUARE FOOT
SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
STA	STATION
SY	SQUARE YARD
T	TANGENT LENGTH
TLE	TEMPORARY LIMITED EASEMENT
VCL	VERTICAL CURVE LENGTH
VPC	POINT OF VERTICAL CURVE
VPI	POINT OF VERTICAL INTERSECTION
VPT	POINT OF VERTICAL TANGENT
WB	WESTBOUND

ORDER OF SECTION 2 DETAIL SHEETS

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- REMOVAL PLANS
- PLAN DETAILS
- EROSION CONTROL
- EXISTING UTILITY PLANS
- PERMANENT SIGNING
- PAVEMENT MARKING
- TRAFFIC CONTROL
- STAGE CONSTRUCTION
- DETOURS
- FENCING
- ALIGNMENT LAYOUT



PROJECT NO:1030-22-84

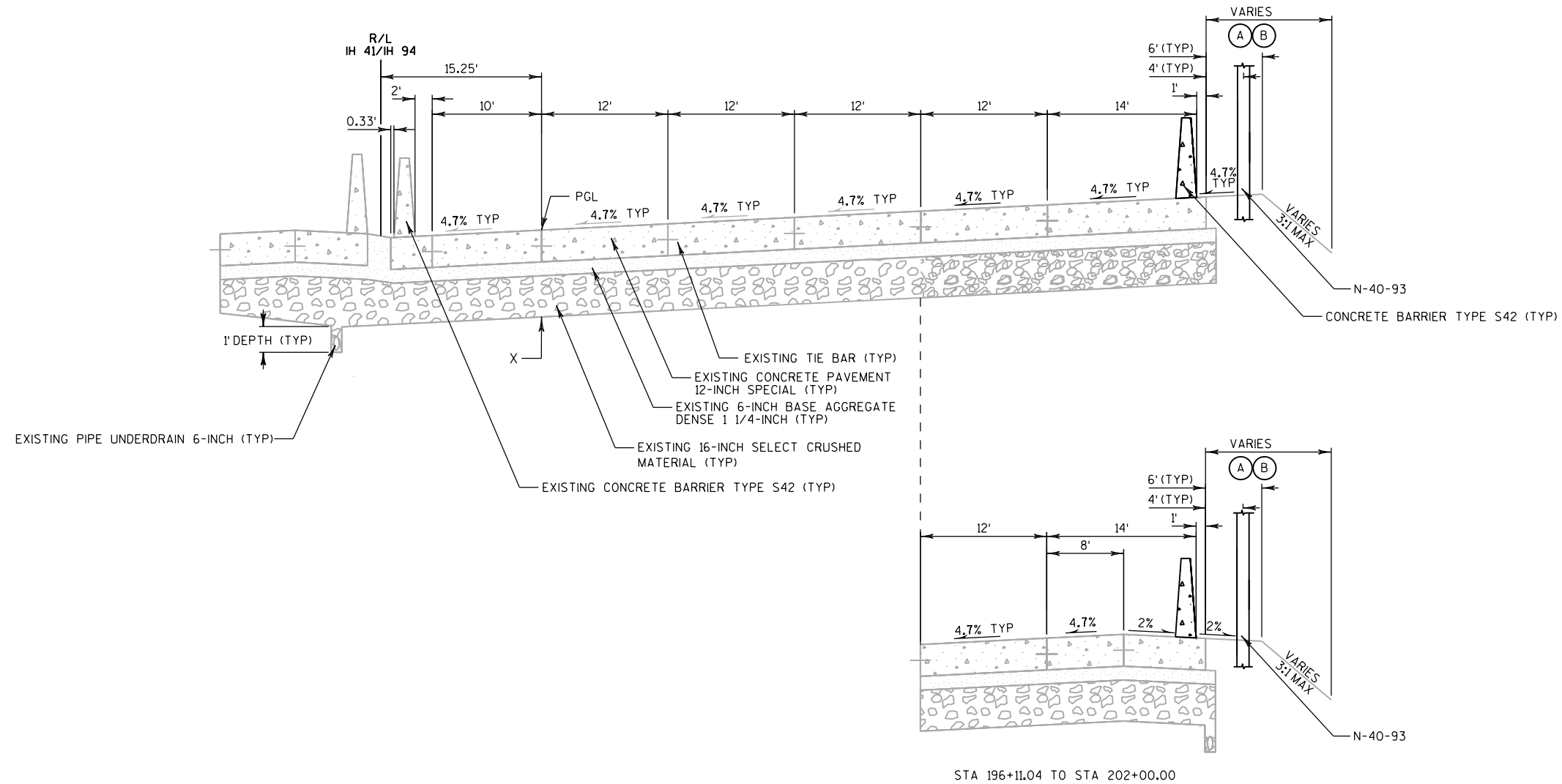
HWY: IH 41/IH 94

COUNTY: MILWAUKEE

PROJECT OVERVIEW

SHEET

E



TYPICAL FINISHED SUPERELEVATED SECTION

IH 41/IH 94 NB

STA 190+52.21 TO STA 194+40.94
STA 196+11.04 TO STA 202+00.00

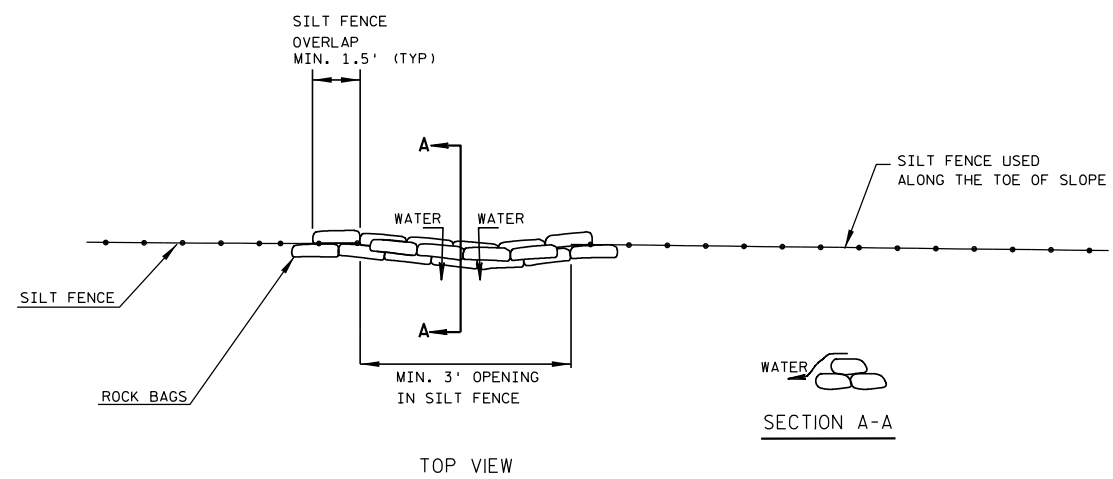
LEGEND

- (A) 4" SALVAGED TOPSOIL & EROSION MAT CLASS I TYPE B
- (B) SEEDING MIXTURE NO. 30 SPECIAL & FERTILIZER TYPE B SPECIAL



(A) 4" SALVAGED TOPSOIL & EROSION MAT CLASS I TYPE B

(B) SEEDING MIXTURE NO. 30 SPECIAL & FERTILIZER TYPE B SPECIAL



ROCK BAGS USED FOR SILT FENCE RELIEF DETAIL

3 1/2" X 3/8" GALVANIZED STEEL
BOLT & HARDWARE
(INCIDENTAL TO CONSTRUCTION)

SIGN POST SLEEVE
2 1/4" X 2 1/4" GALVANIZED 12-GAUGE
PERFORATED SQUARE STEEL TUBING

6"

12"

2 1/4" (TYP)

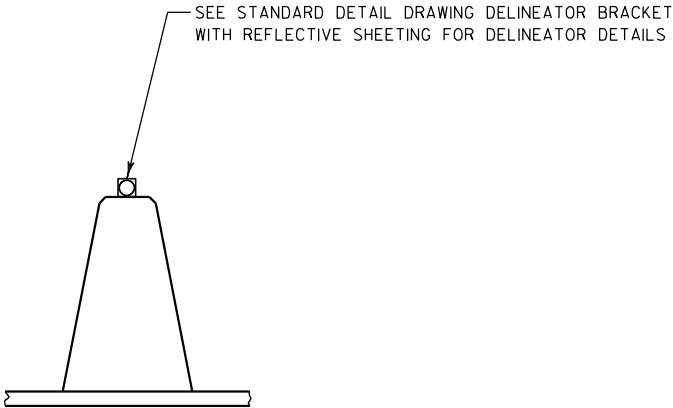
1 1/4" (TYP)

1 1/4" (TYP)

11/16" DIAMETER (TYP)

6" X 12" GALVANIZED STEEL PLATE
(INCIDENTAL TO CONSTRUCTION)

PLAN VIEW



DELINEATOR SPACING
ON HORIZONTAL CURVES

RADIUS OF CURVE	APPROXIMATE SPACING ON CURVE
50 FEET	20 FEET
115 FEET	25 FEET
180 FEET	35 FEET
250 FEET	40 FEET
300 FEET	50 FEET
400 FEET	55 FEET
500 FEET	65 FEET
600 FEET	70 FEET
700 FEET	75 FEET
800 FEET	80 FEET
900 FEET	85 FEET
1000 FEET	90 FEET

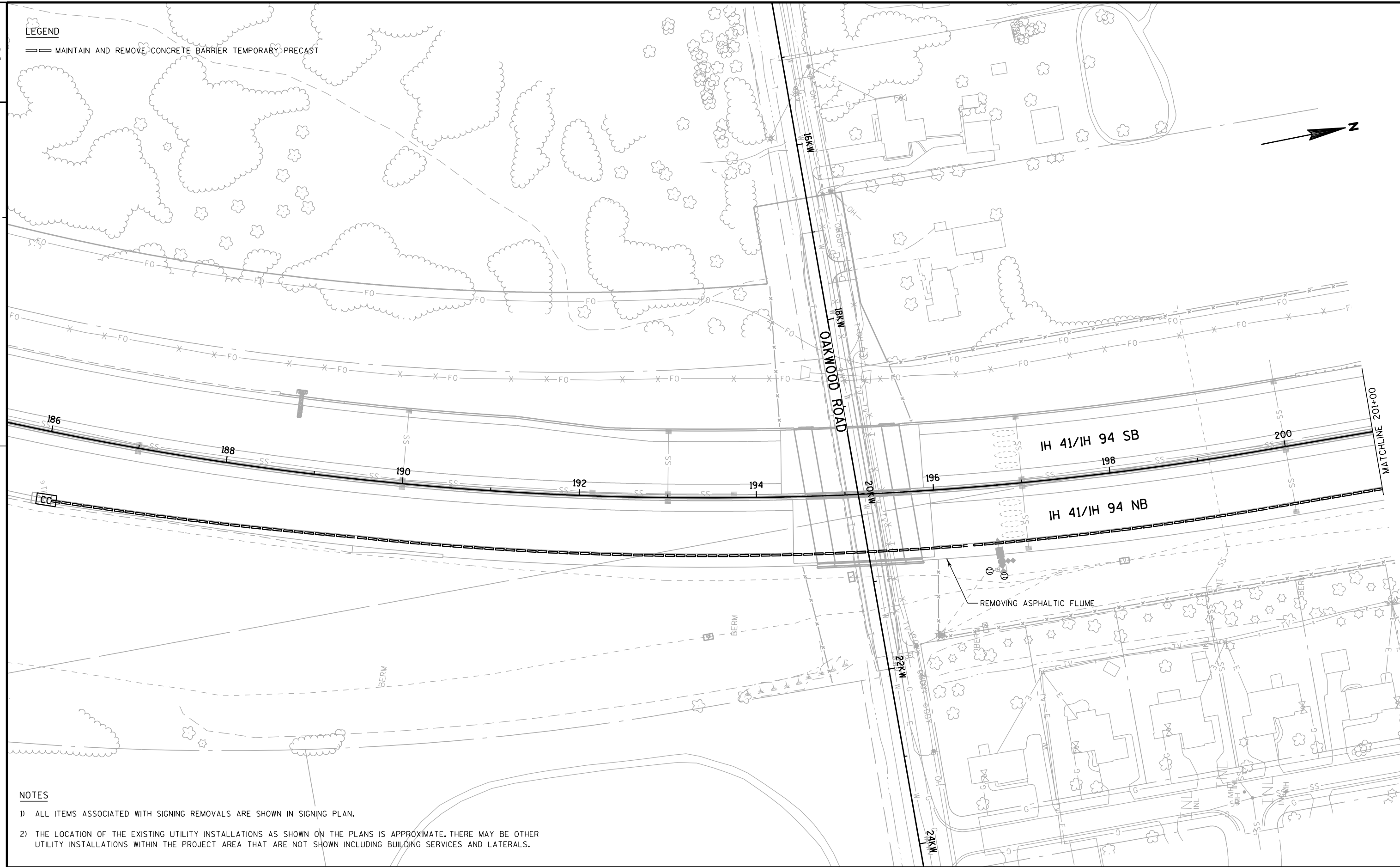
DELINEATOR SPACING ON RADIUS GREATER
THAN 1000 FEET OR TANGENT SECTIONS

	LENGTH OF BARRIER	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTIONS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2	3
	> 200'	100' C-C	2	

DELINEATION

2

2 |



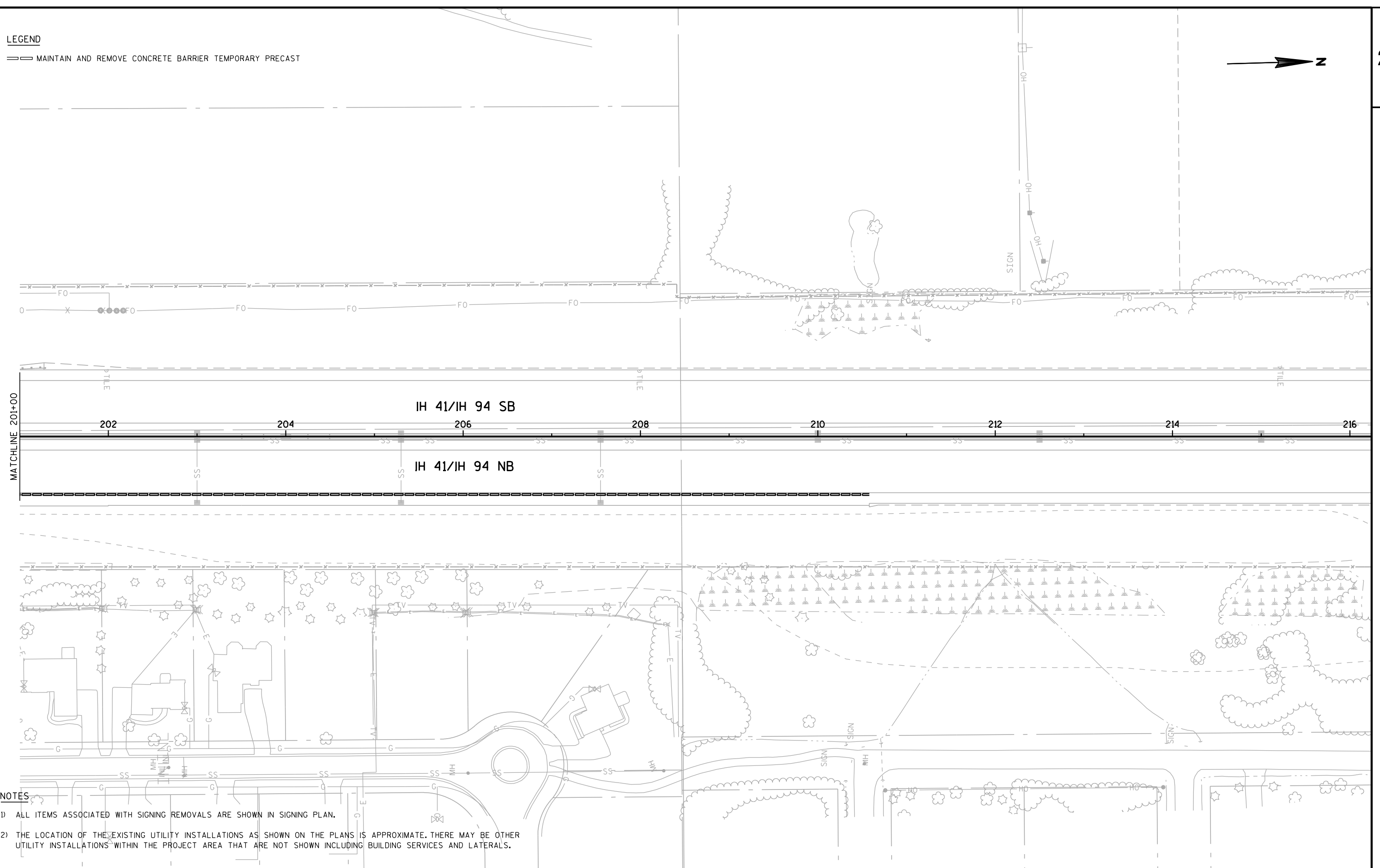
NOTES

- 1) ALL ITEMS ASSOCIATED WITH SIGNING REMOVALS ARE SHOWN IN SIGNING PLAN.
- 2) THE LOCATION OF THE EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN INCLUDING BUILDING SERVICES AND LATERALS.

PROJECT NO:1030-22-84	HWY: IH 41/IH 94	COUNTY: MILWAUKEE	REMOVAL PLANS	SHEET	E
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LEGEND

== MAINTAIN AND REMOVE CONCRETE BARRIER TEMPORARY PRECAST



NOTES

- 1) ALL ITEMS ASSOCIATED WITH SIGNING REMOVALS ARE SHOWN IN SIGNING PLAN.
- 2) THE LOCATION OF THE EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN INCLUDING BUILDING SERVICES AND LATERALS.

PROJECT NO: 1030-22-84

HWY: IH 41/IH 94

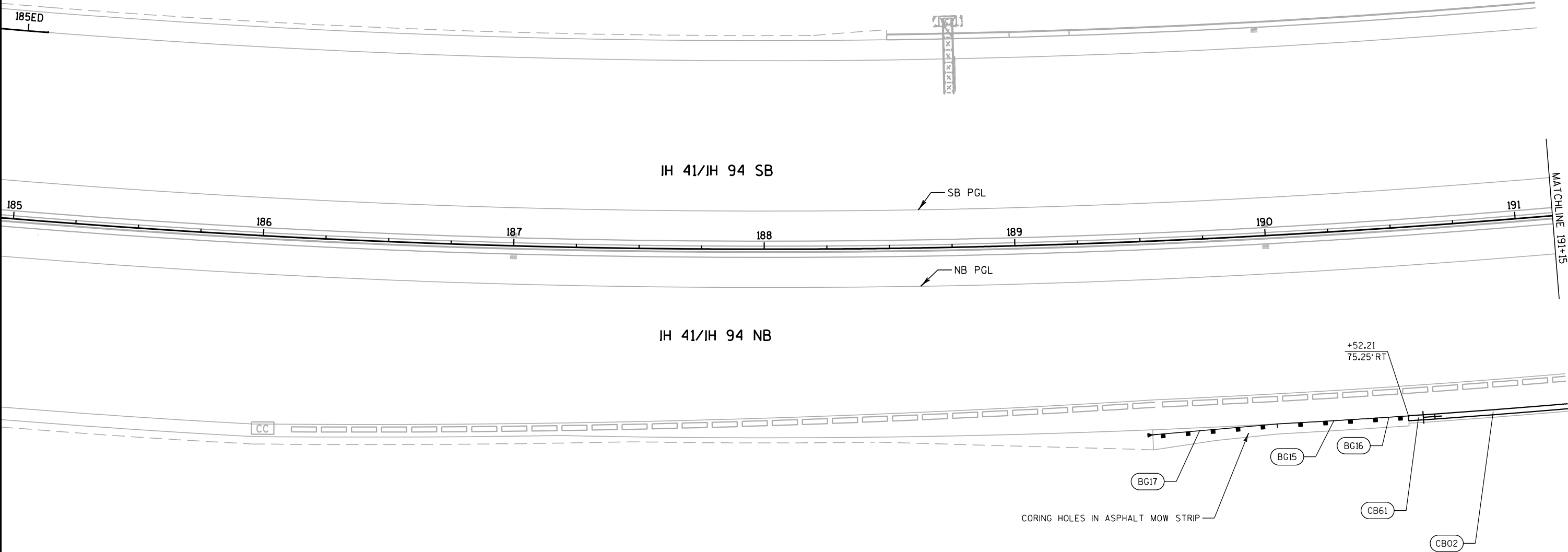
COUNTY: MILWAUKEE

REMOVAL PLANS

SHEET

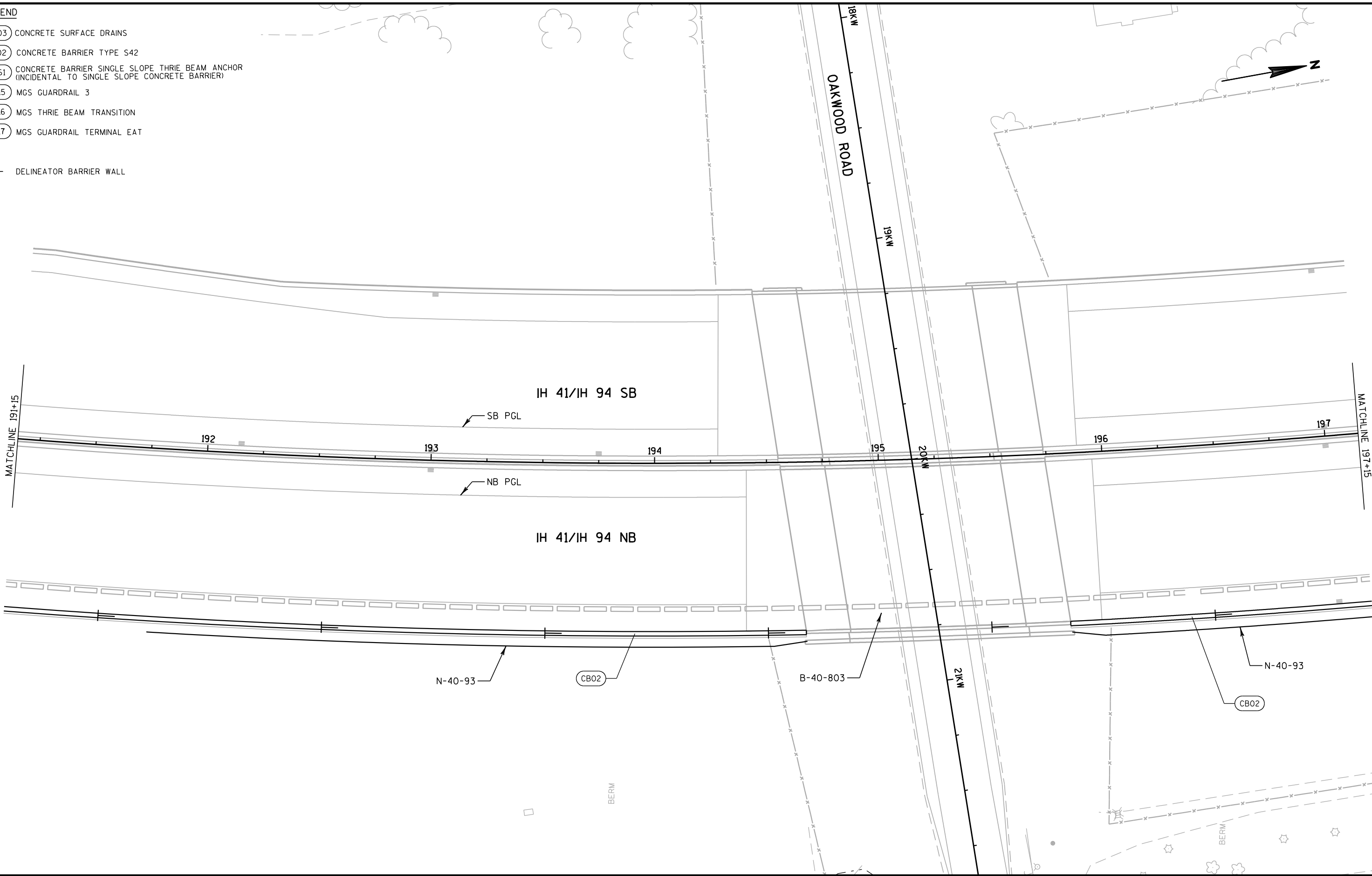
E

- LEGEND
- PVO3 CONCRETE SURFACE DRAINS
 - CB02 CONCRETE BARRIER TYPE S42
 - CB61 CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR (INCIDENTAL TO SINGLE SLOPE CONCRETE BARRIER)
 - BG15 MGS GUARDRAIL 3
 - BG16 MGS THRIE BEAM TRANSITION
 - BG17 MGS GUARDRAIL TERMINAL EAT
 - DELINEATOR BARRIER WALL



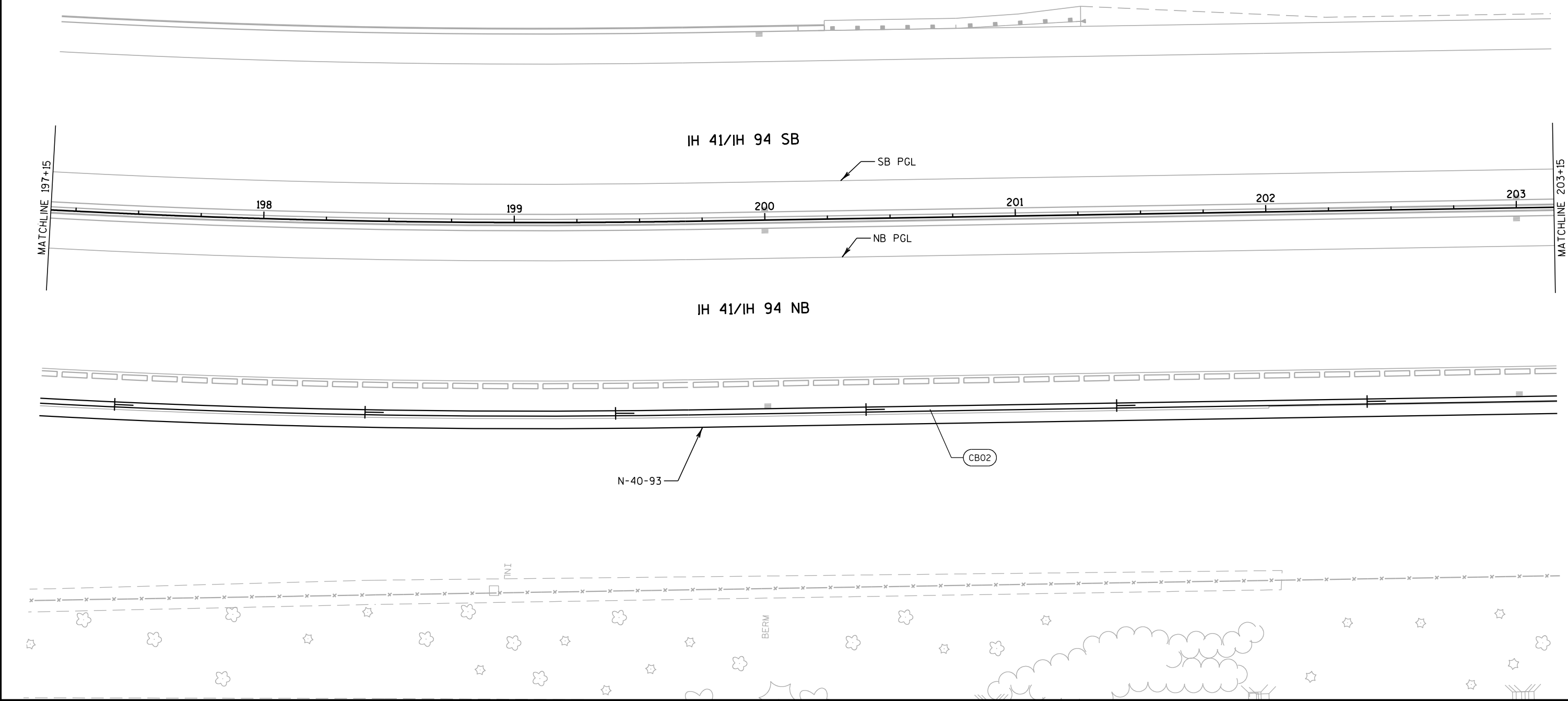
- LEGEND
- PV03 CONCRETE SURFACE DRAINS
 - CB02 CONCRETE BARRIER TYPE S42
 - CB61 CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR (INCIDENTAL TO SINGLE SLOPE CONCRETE BARRIER)
 - BG15 MGS GUARDRAIL 3
 - BG16 MGS THRIE BEAM TRANSITION
 - BG17 MGS GUARDRAIL TERMINAL EAT

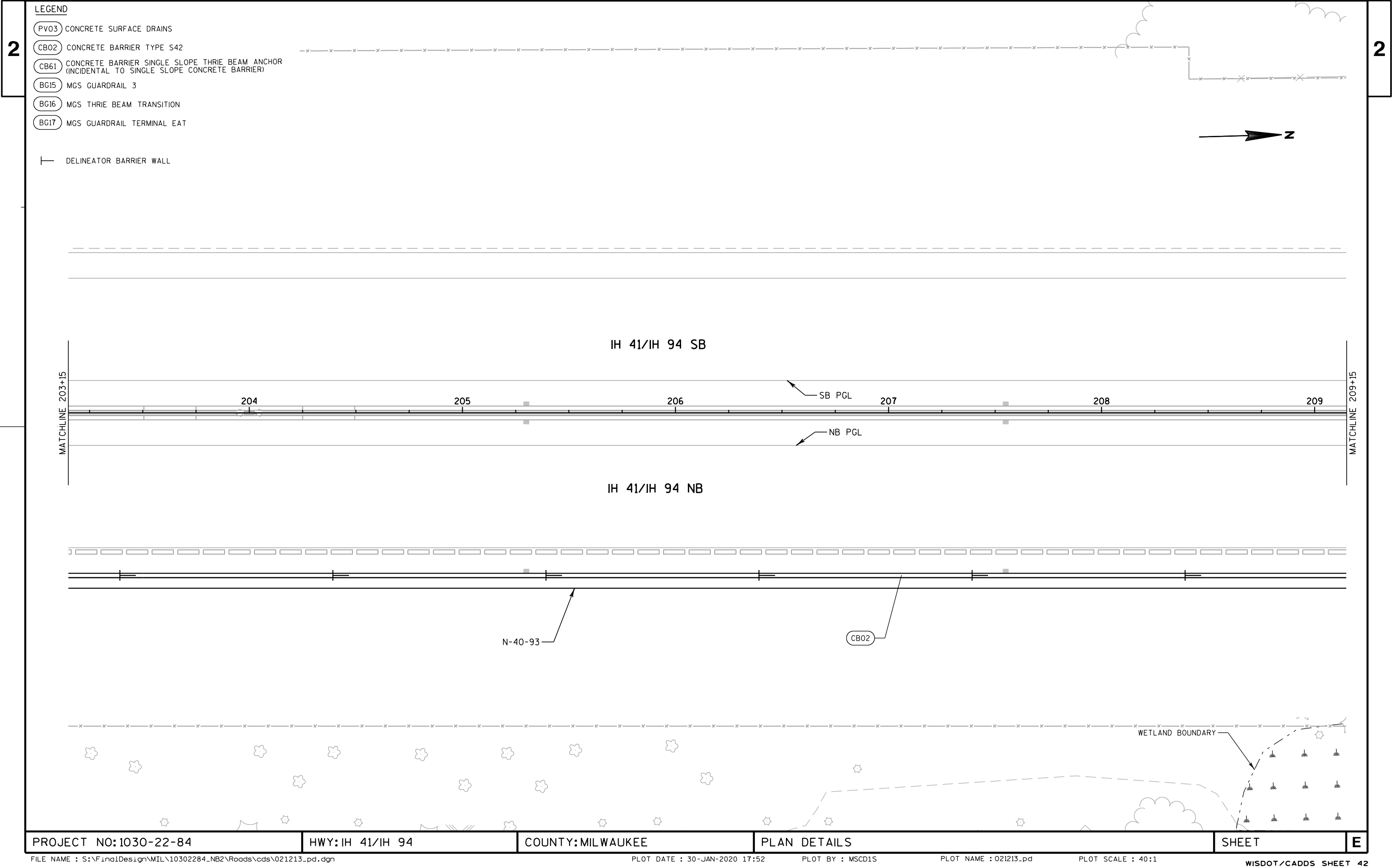
— DELINEATOR BARRIER WALL



- LEGEND
- PVO3 CONCRETE SURFACE DRAINS
 - CB02 CONCRETE BARRIER TYPE S42
 - CB61 CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR (INCIDENTAL TO SINGLE SLOPE CONCRETE BARRIER)
 - BG15 MGS GUARDRAIL 3
 - BG16 MGS THRIE BEAM TRANSITION
 - BG17 MGS GUARDRAIL TERMINAL EAT

— DELINEATOR BARRIER WALL





PROJECT NO:1030-22-84

HWY:IH 41/IH 94

COUNTY:MILWAUKEE

PLAN DETAILS

SHEET

E

FILE NAME : S:\FinalDesign\MIL\10302284_NB2\Roads\cds\021213_pd.dgn

PLOT DATE : 30-JAN-2020 17:52

PLOT BY : MSCD15

PLOT NAME : 021213_pd

PLOT SCALE : 40:1

WISDOT/CADDs SHEET 42

LEGEND

- (PV03) CONCRETE SURFACE DRAINS
(CB02) CONCRETE BARRIER TYPE S42
(CB61) CONCRETE BARRIER SINGLE SLOPE THRIE BEAM ANCHOR
(INCIDENTAL TO SINGLE SLOPE CONCRETE BARRIER)
(BG15) MGS GUARDRAIL 3
(BG16) MGS THRIE BEAM TRANSITION
(BG17) MGS GUARDRAIL TERMINAL EAT

— DELINEATOR BARRIER WALL

WETLAND BOUNDARY

→ Z

IH 41/IH 94 SB

210

211

212

213

214

215

SB PGL
NB PGL

IH 41/IH 94 NB

+58.09
75.25' RT

(CB02)

(PV03)

N-40-93

WETLAND BOUNDARY

WETLAND BOUNDARY

PROJECT NO:1030-22-84

HWY: IH 41/IH 94

COUNTY: MILWAUKEE

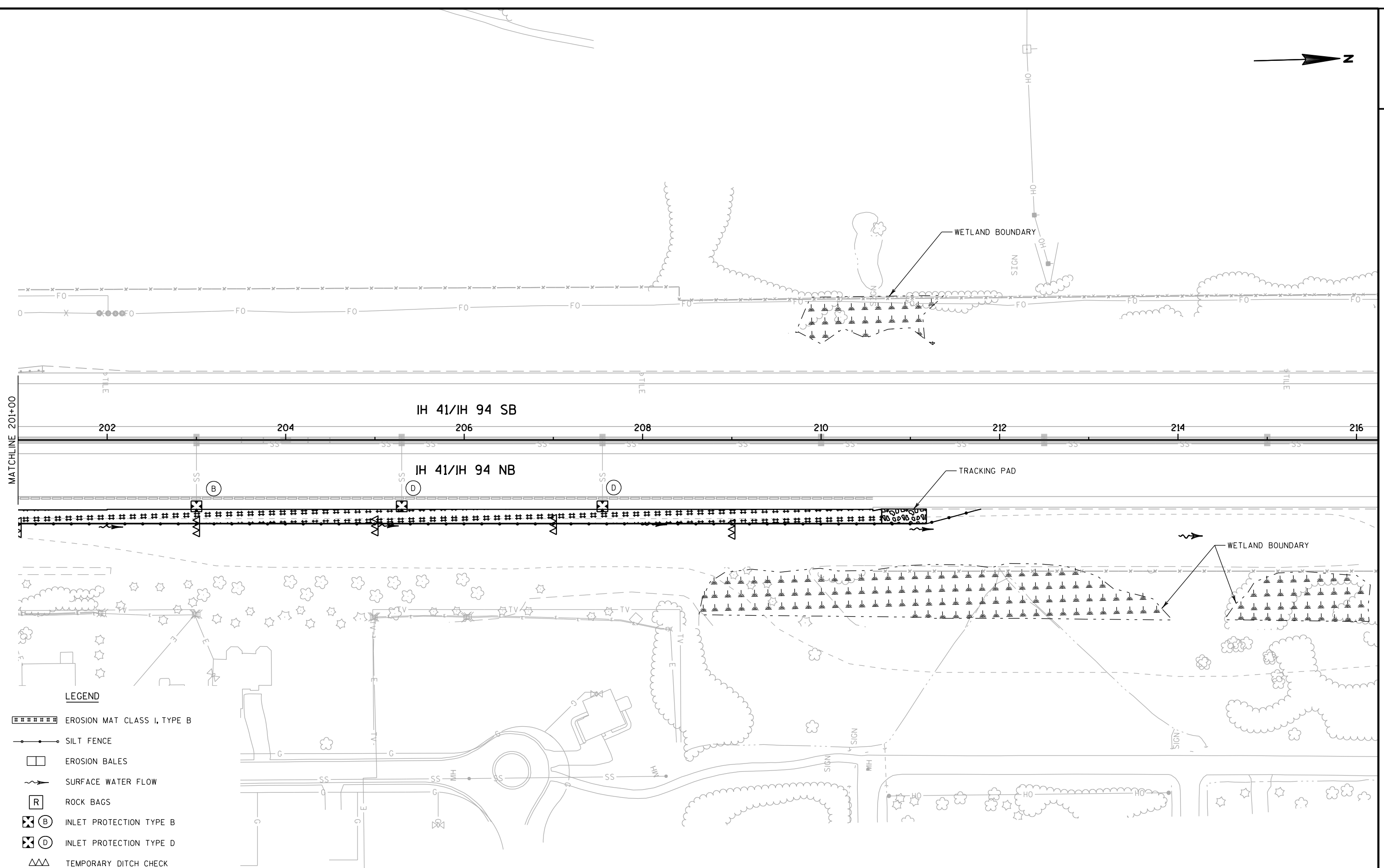
PLAN DETAILS

SHEET

E

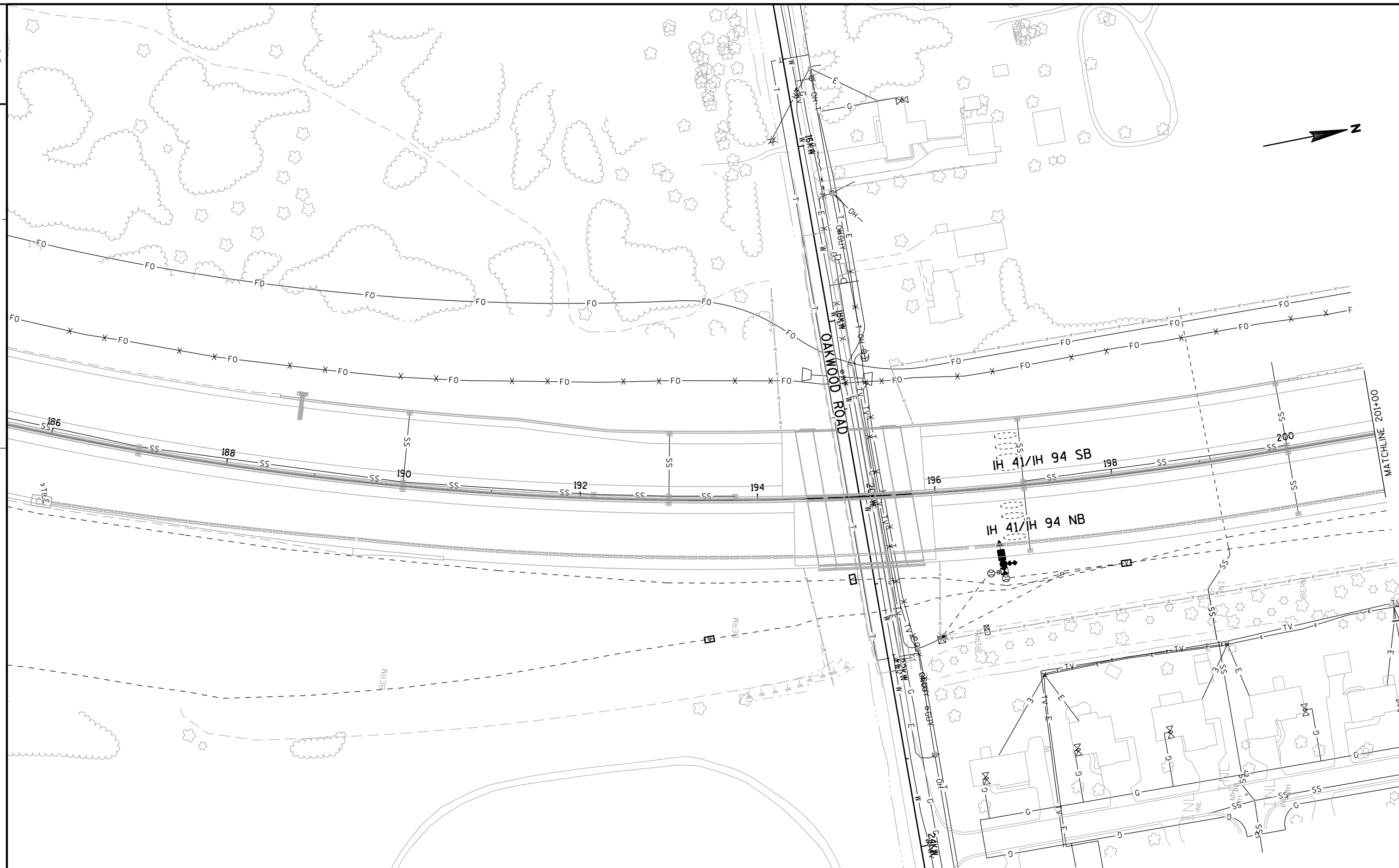


E



2

2



PROJECT NO: 1030-22-84

HWY: IH 41/IH 94

COUNTY: MILWAUKEE

EXISTING UTILITY PLANS

SHEET

E

FILE NAME : S:\FinalDesign\MIL\10302284_NB2\Roads\cds\023005_up.dgn PLOT DATE : 30-JAN-2020 17:52 PLOT BY : MSCDS PLOT NAME : 023005_up PLOT SCALE : 100:1 WSPOT/CADD SHEET

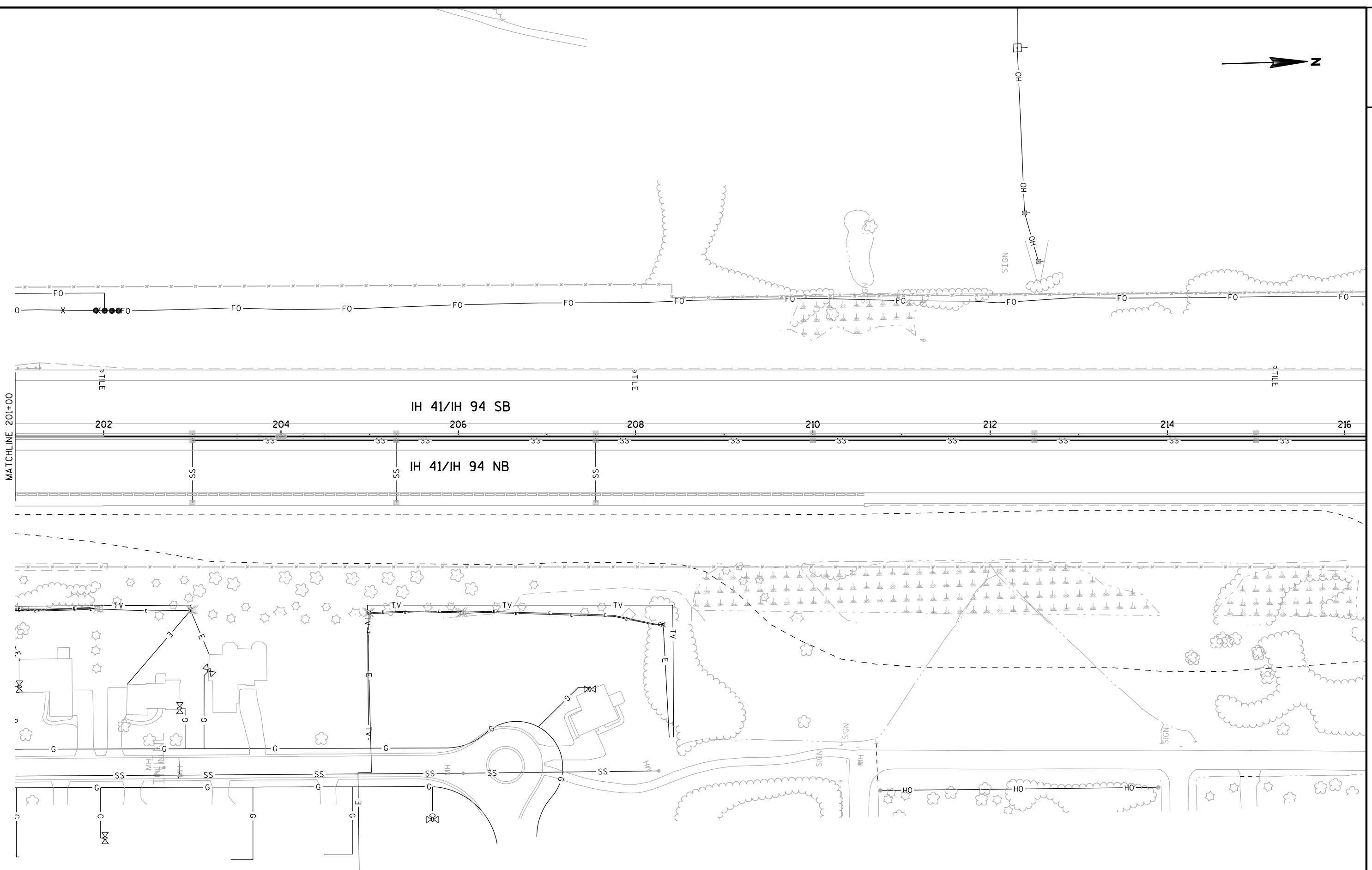
PLOT DATE : 30-JAN-2020 17:52 PLOT BY : MSCD1S

PLOT BY : MSCD1S PLOT NAME : 023005_up

PLOT NAME : 023005_up PLOT SCALE : 100:1

PLOT SCALE : 100:1 WISDOT/CADDS SHEET 4

WISDOT/CADDs SHEET 42



PROJECT NO:1030-22-84

HWY: IH 41/IH 94

COUNTY: MILWAUKEE

EXISTING UTILITY PLANS

SHEET

E

FILE NAME : S:\FinalDesign\MIL\10302284-NB2\Roads\cds\023006_up.dgn

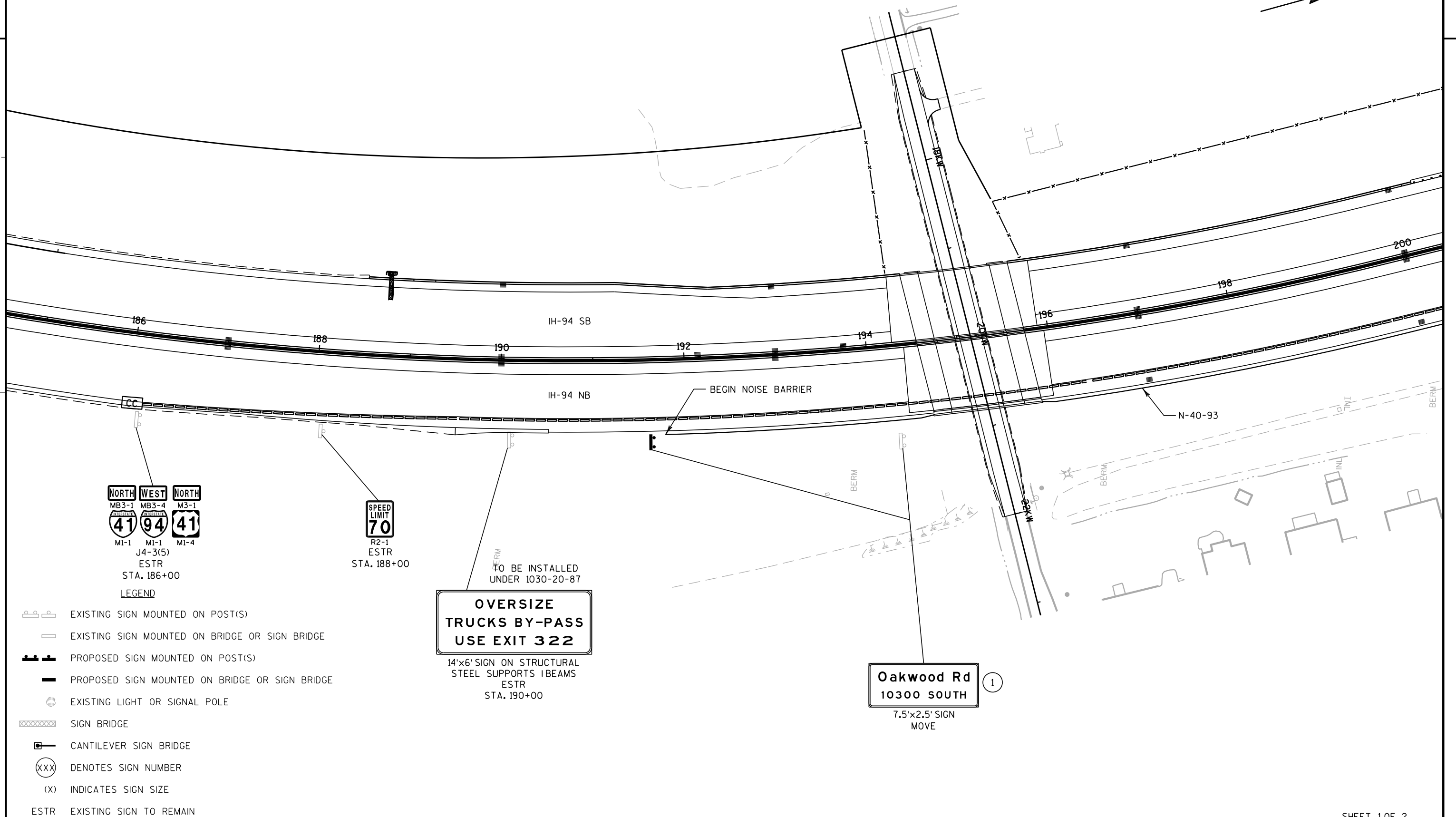
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PLOT BY : MSCD15

PLOT NAME : 023006_up

PLOT SCALE : 100:1

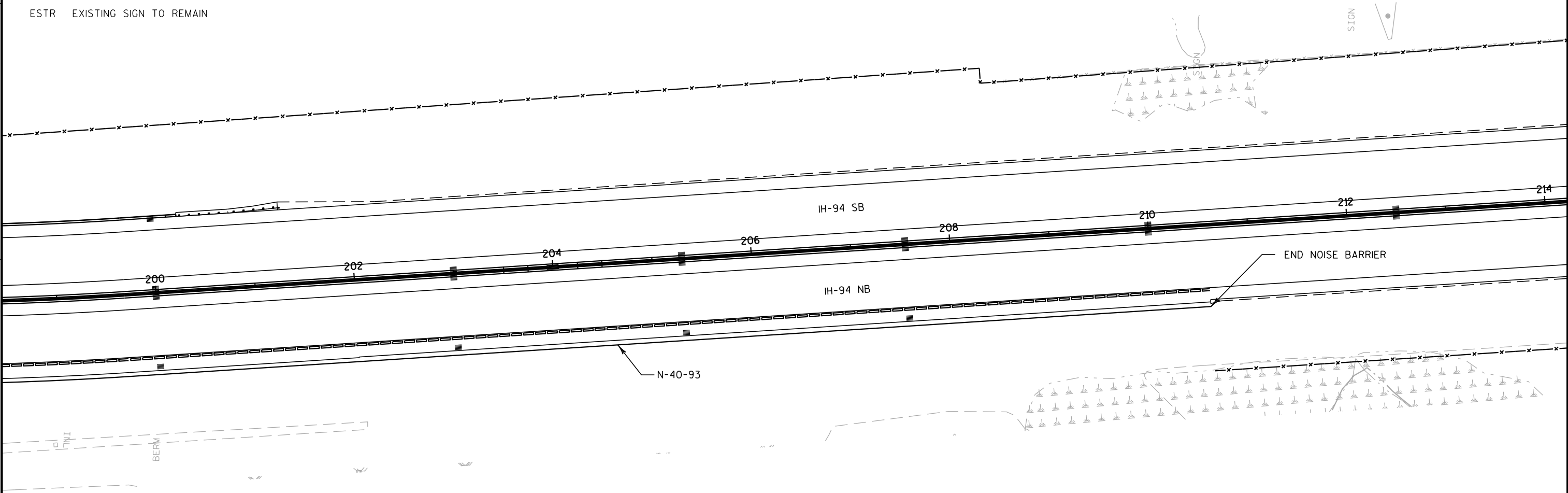
WISDOT/CADDs SHEET 42

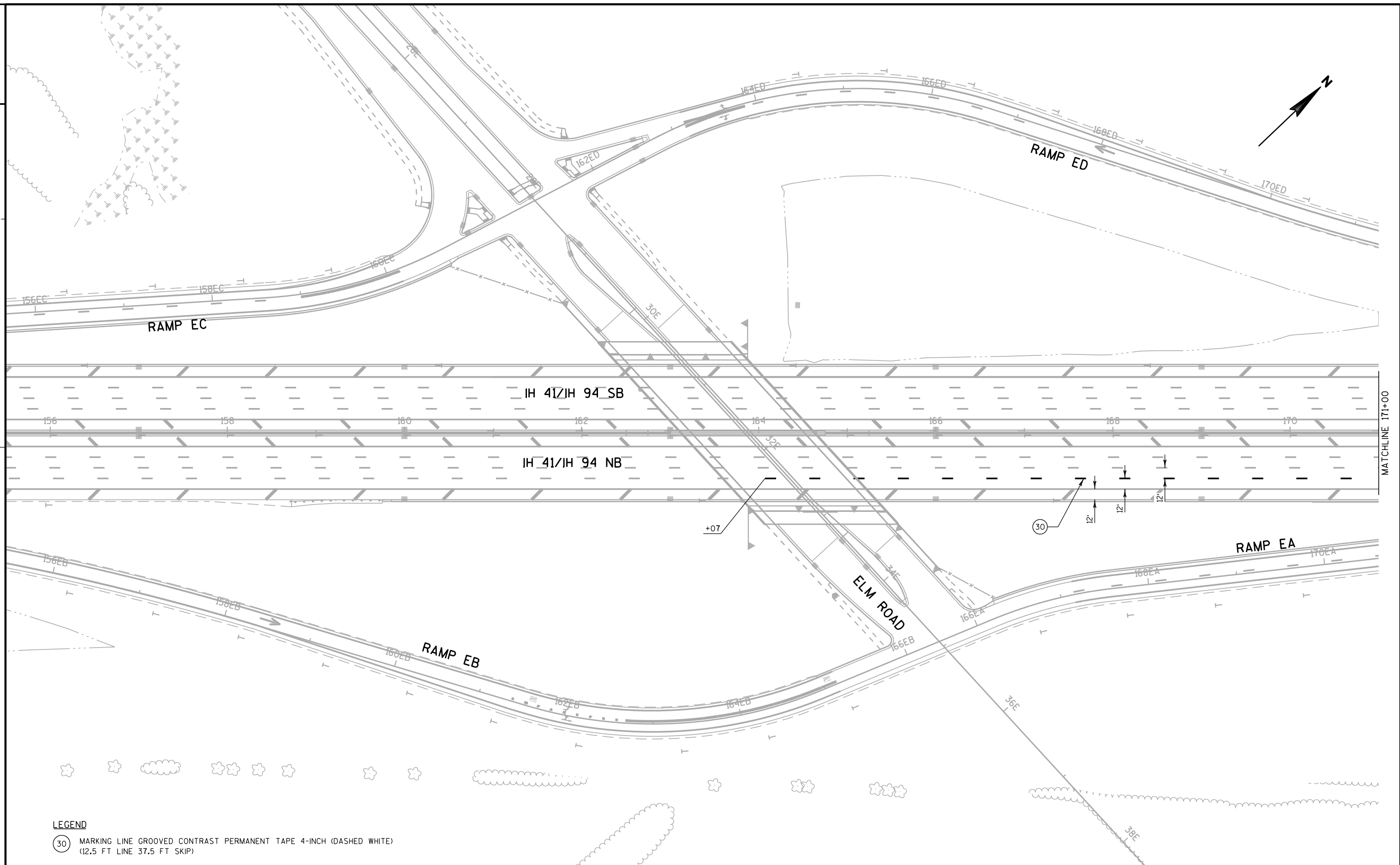


LEGEND

- EXISTING SIGN MOUNTED ON POST(S)
- EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
- PROPOSED SIGN MOUNTED ON POST(S)
- PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
- EXISTING LIGHT OR SIGNAL POLE
- SIGN BRIDGE
- CANTILEVER SIGN BRIDGE
- DENOTES SIGN NUMBER
- INDICATES SIGN SIZE
- EXISTING SIGN TO REMAIN

NO SIGNS
THIS SHEET





PROJECT NO:1030-22-84

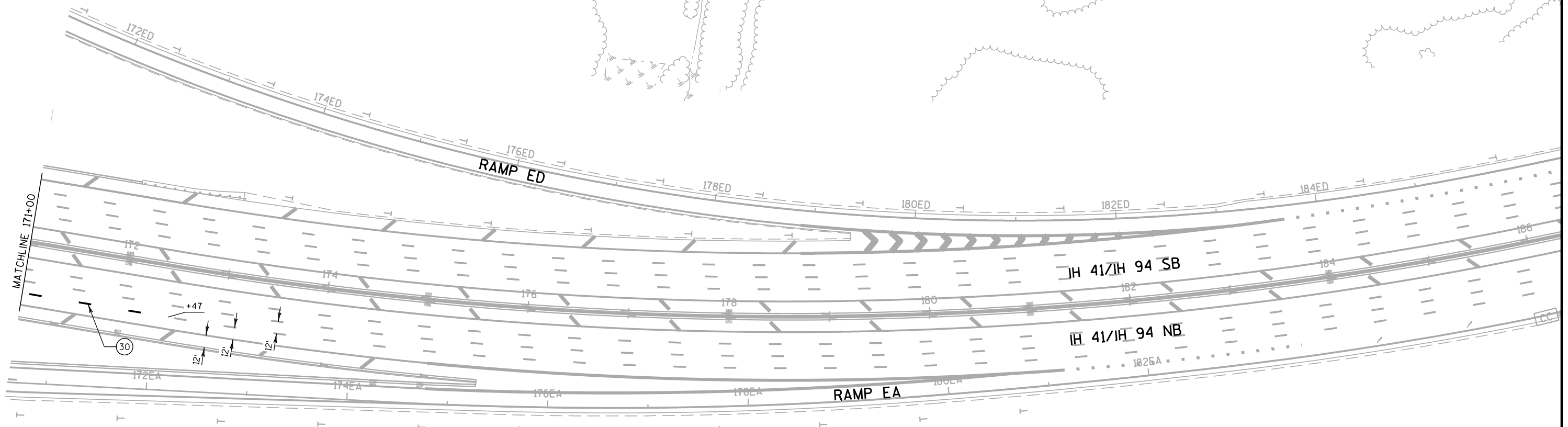
HWY: IH 41/IH 94

COUNTY: MILWAUKEE

PAVEMENT MARKING

SHEET

E



LEGEND

(30) MARKING LINE GROOVED CONTRAST PERMANENT TAPE 4-INCH (DASHED WHITE)
(12.5' F.T. LINE, 37.5' FT. SKIP)
















GENERAL NOTES FOR TRAFFIC CONTROL

- 1) THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
- 2) CONFLICTING TRAFFIC SIGNS SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER. COVERING OR REMOVAL OF SIGNS WILL BE PAID FOR UNDER THE APPROPRIATE BID ITEM.
- 3) A FLAGGER MAY BE REQUIRED WHERE CONSTRUCTION VEHICLES ENTER OR LEAVE WORK AREAS IF WARRANTED BY CONDITIONS OR AS DIRECTED BY THE ENGINEER. HOWEVER, CONTRACTOR SHALL NOT USE FLAG PERSONS TO DIRECT, STOP OR CONTROL TRAFFIC ON IH 94 AT ANY TIME.
- 4) ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.
- 5) "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- 6) FOR NIGHTTIME OPERATION ALL DRUMS IN TAPERS SHALL HAVE A TYPE C STEADY BURN WARNING LIGHT.
- 7) ALL TYPE III BARRICADES SHALL BE 8' WIDE, UNLESS OTHERWISE NOTED, AND EQUIPPED WITH TWO TYPE "A" (LOW INTENSITY FLASHING) LIGHTS.
- 8) DIMENSIONS TO CONCRETE BARRIER TEMPORARY PRECAST ARE TO THE FACE OF BARRIER ADJACENT TO TRAFFIC. STATION CALL-OUTS TO CONCRETE BARRIER TEMPORARY PRECAST ARE TO THE FACE OF THE BARRIER.
- 9) THE FACE OF CONCRETE BARRIER TEMPORARY PRECAST ADJACENT TO TRAFFIC SHALL BE PLACED 2 FEET FROM THE EDGE OF TRAVEL WAY UNLESS OTHERWISE NOTED.
- 10) WORK AREAS SHOWN MAY NOT ILLUSTRATE ALL REMOVALS. SEE REMOVAL SHEETS FOR ADDITIONAL INFORMATION.
- 11) ALL TEMPORARY RAISED PAVEMENT MARKERS SHALL MATCH THE LINE COLOR OF THE CORRESPONDING PAVEMENT MARKING AND SHALL BE SPACED 25' CENTER TO CENTER ON EDGE LINES OR 50' CENTER TO CENTER ON LANE LINES (UNLESS OTHERWISE NOTED).
- 12) ALL TRAFFIC CONTROL SIGNS LOCATED IN MEDIANS SHALL BE MOUNTED ON CONCRETE BARRIER UNLESS OTHERWISE NOTED, SEE TRAFFIC CONTROL DETAILS.
- 13) WHEN A SEGMENT OF THE PROJECT IS NOT SHOWN ON THE STAGING PLANS, USE THE SAME TRAFFIC CONTROL AS THE PREVIOUS STAGE FOR THAT SEGMENT.

GENERAL NOTES FOR FIXED MESSAGE SIGNS FOUND ON TRAFFIC CONTROL SHEETS

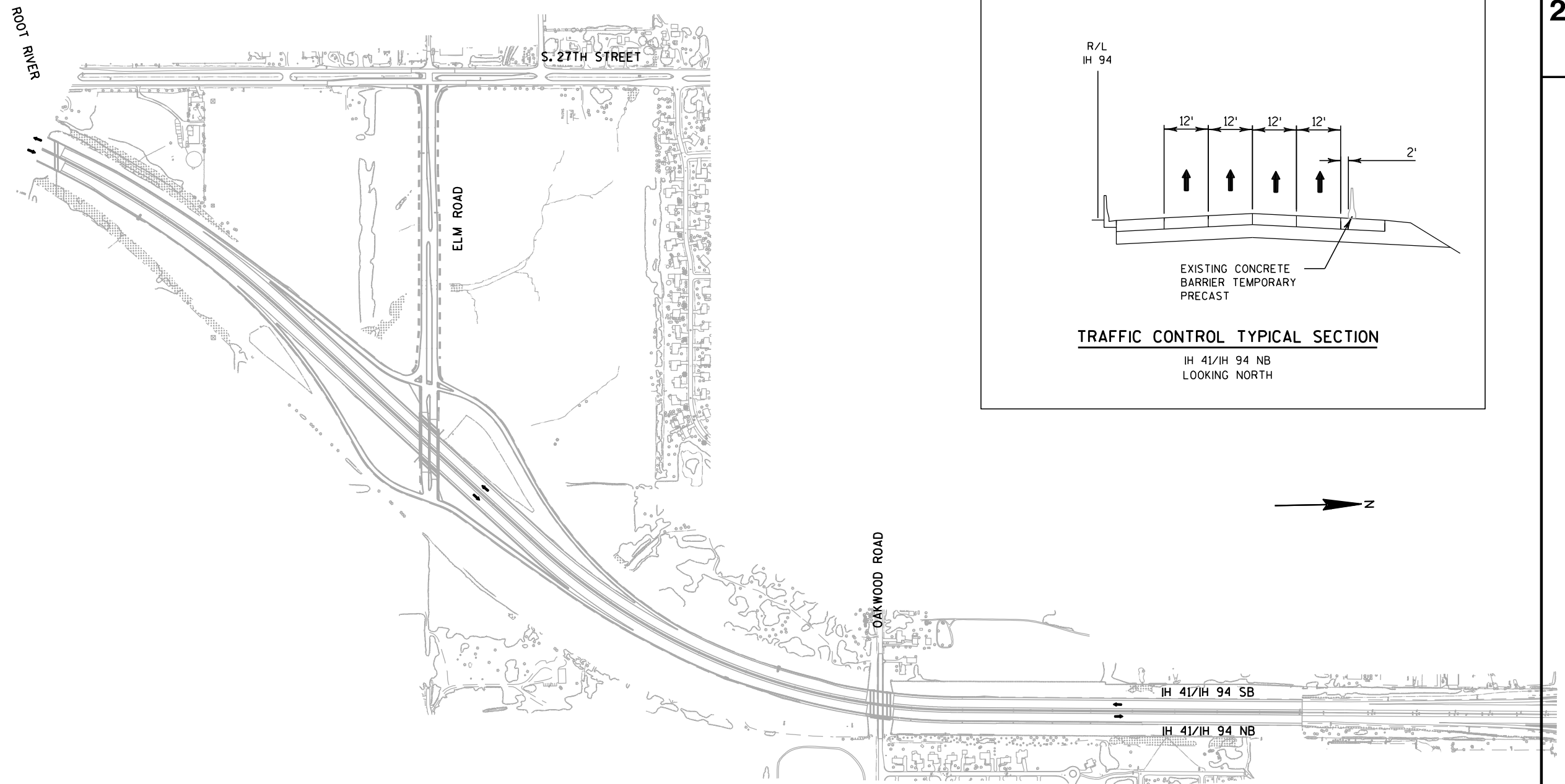
- 1) CONTRACTOR SHALL LOCATE FIXED MESSAGE SIGNS A MINIMUM OF 400' FROM ANY TYPE I SIGN AND A MINIMUM OF 200' FROM ANY TYPE II SIGN, OR AS DIRECTED BY THE ENGINEER.
- 2) ALL FIXED MESSAGE SIGNS SHALL BE IN ACCORDANCE WITH "WISDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION", LATEST EDITION.
- 3) "BEGIN XXX XX" SIGNS SHALL BE PLACED 10 DAYS PRIOR TO DATE SPECIFIED.
- 4) "BEGIN XXX XX" SIGNS SHALL BE SEPARATE PANELS AND ARE CONSIDERED AS PART OF THE SIGN AND SHOULD BE REMOVED OR COVERED AFTER THIER EFFECTIVE DATE. THE MONTH AND DAY SHALL BE DIRECTED BY THE ENGINEER IN THE FIELD.
- 5) SEE FIXED MESSAGE SIGN CONSTRUCTION DETAIL SHEETS FOR MORE INFORMATION.

STAGING LEGEND

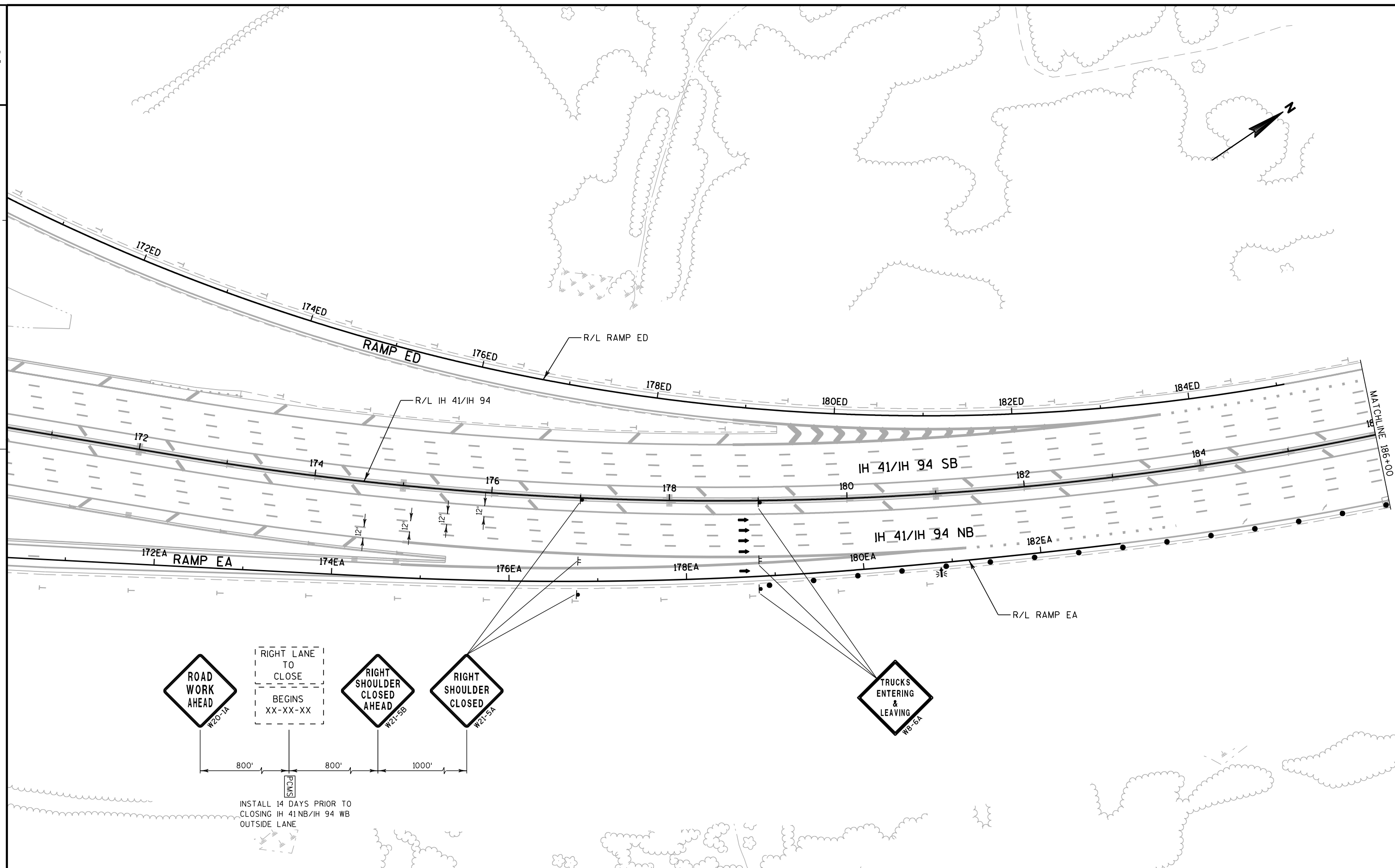
- | | | | |
|---|---|---|--|
|  | TRAFFIC CONTROL BARRICADE TYPE III WITH LIGHTS TYPE A |  | TRAFFIC CONTROL SIGN PORTABLE CHANGEABLE MESSAGE |
|  | TRAFFIC CONTROL BARRICADE TYPE III WITH LIGHTS TYPE A AND ATTACHED SIGN |  | TRAFFIC CONTROL DRUM WITH LIGHT TYPE C |
|  | FIXED MESSAGE SIGN SURFACE MOUNT |  | TRAFFIC CONTROL DRUM |
|  | SIGN ON PERMANENT SUPPORT |  | CONCRETE BARRIER TEMPORARY PRECAST (CBTP) |
|  | SIGN ON PERMANENT SUPPORT PLACED IN PRIOR STAGE |  | CONCRETE BARRIER TEMPORARY PRECAST |
|  | TRAFFIC CONTROL ARROW BOARD |  | WORK ZONE THIS STAGE |
|  | SIGN ON TEMPORARY SUPPORT |  | CRASH CUSHION TEMPORARY |
|  | SIGN ON TEMPORARY SUPPORT PLACED IN PRIOR STAGE | | |

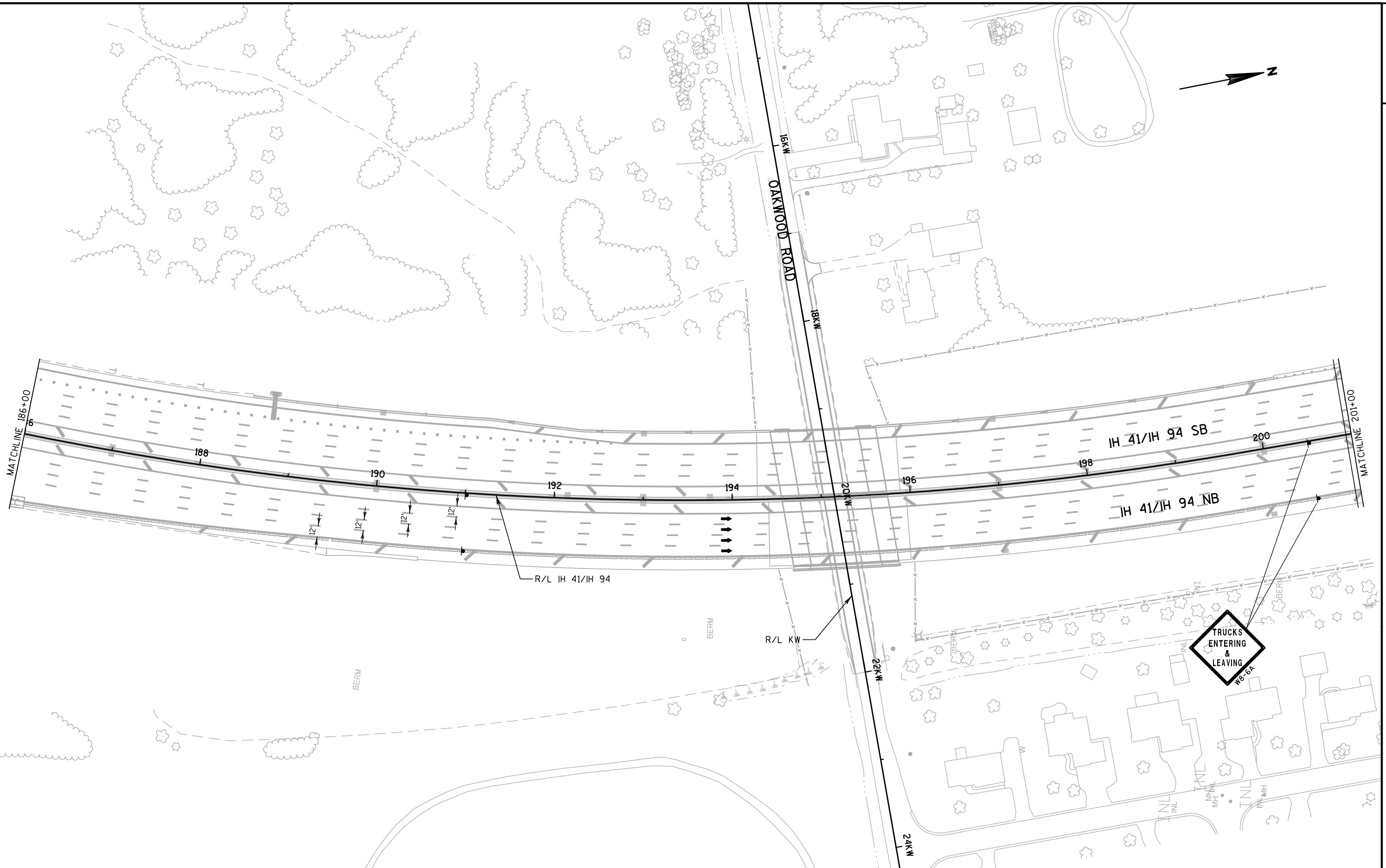
TEMPORARY PAVEMENT MARKING LEGEND

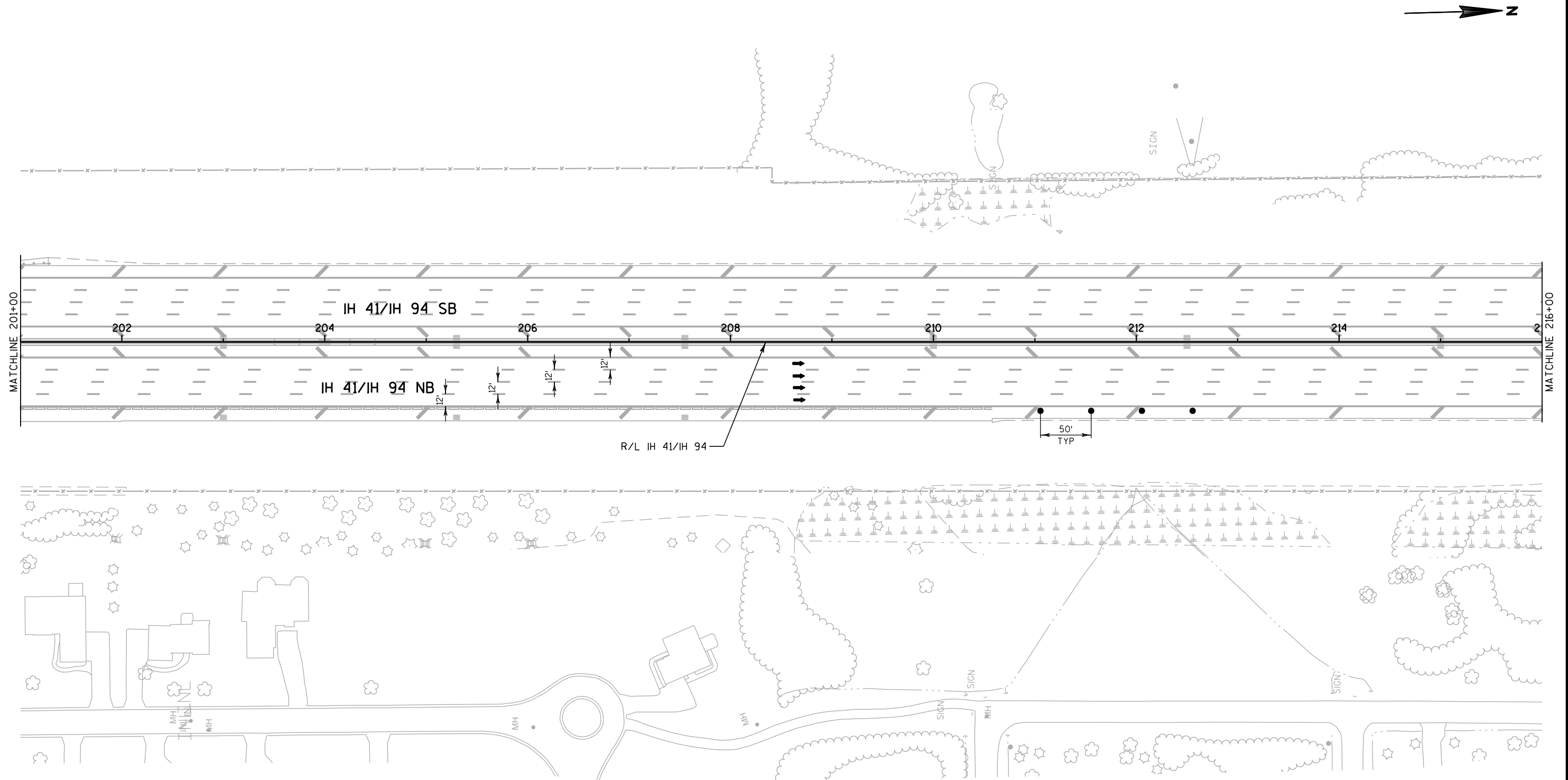
-  TEMPORARY MARKING LINE REMOVABLE TAPE 4-INCH (WHITE)

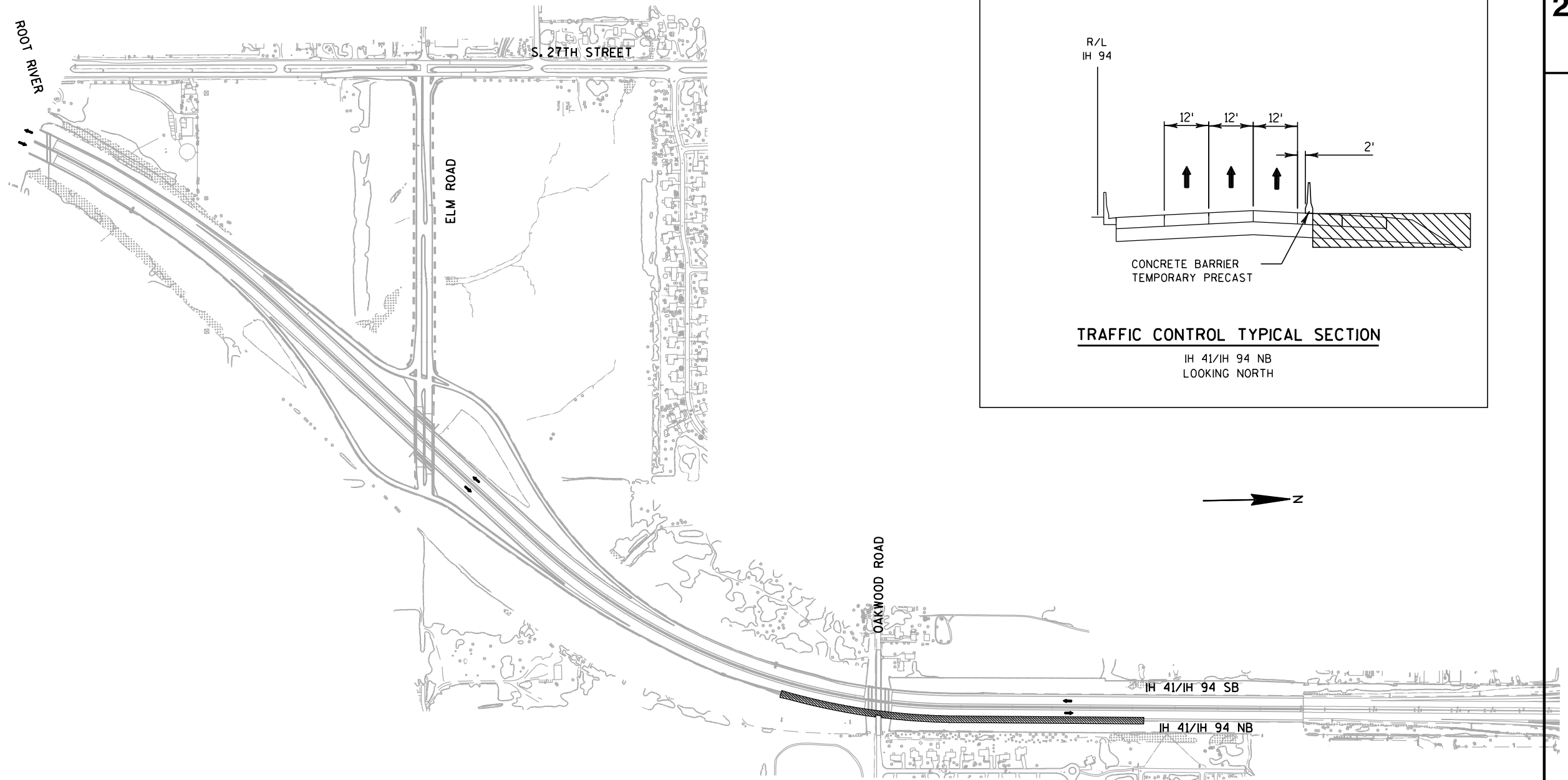
TRAFFIC

- IH 41NB /IH 94 WB - FOUR LANES OF TRAFFIC ON EXISTING NB IH 94
- RAMP EA - OPEN TO TRAFFIC







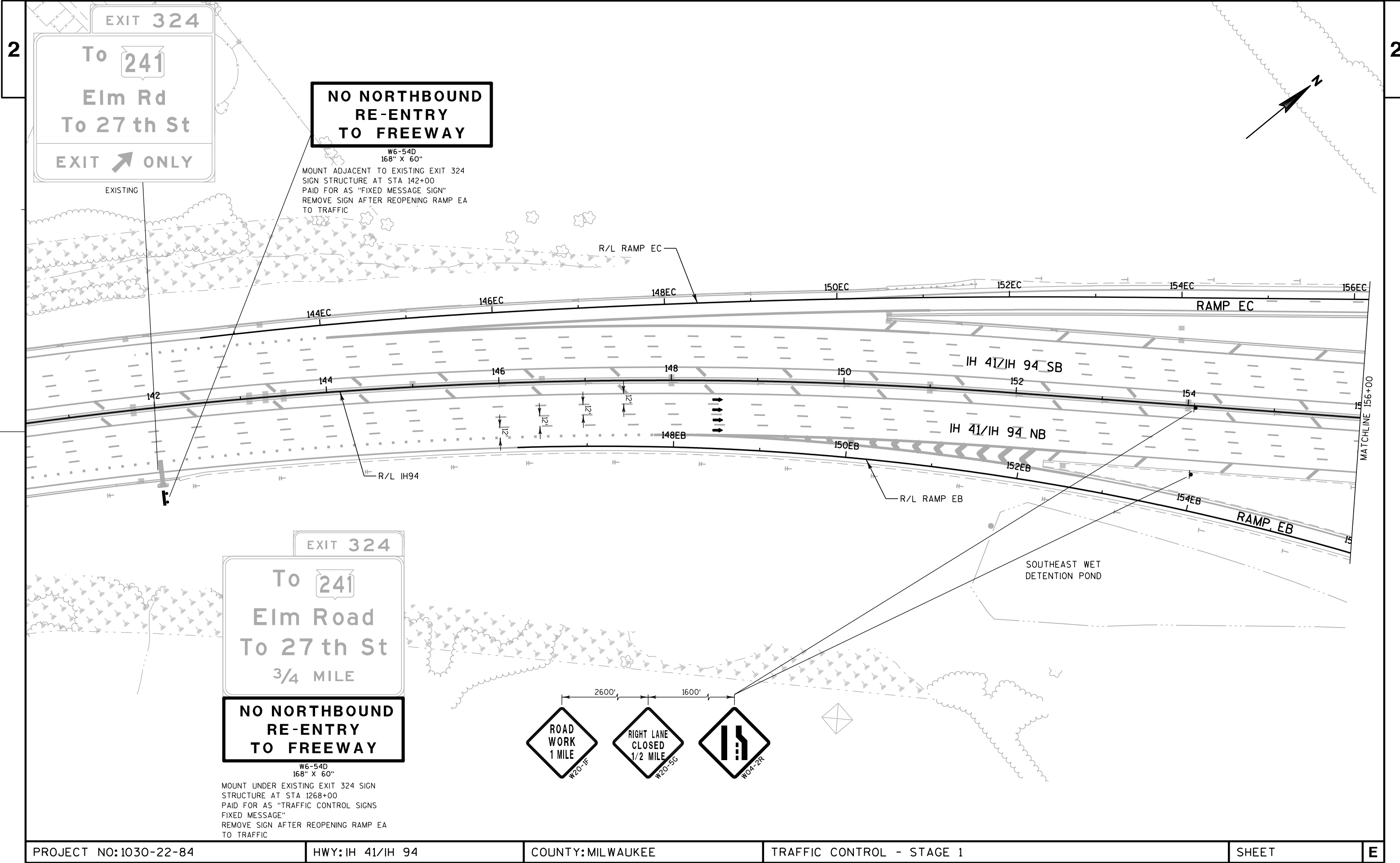


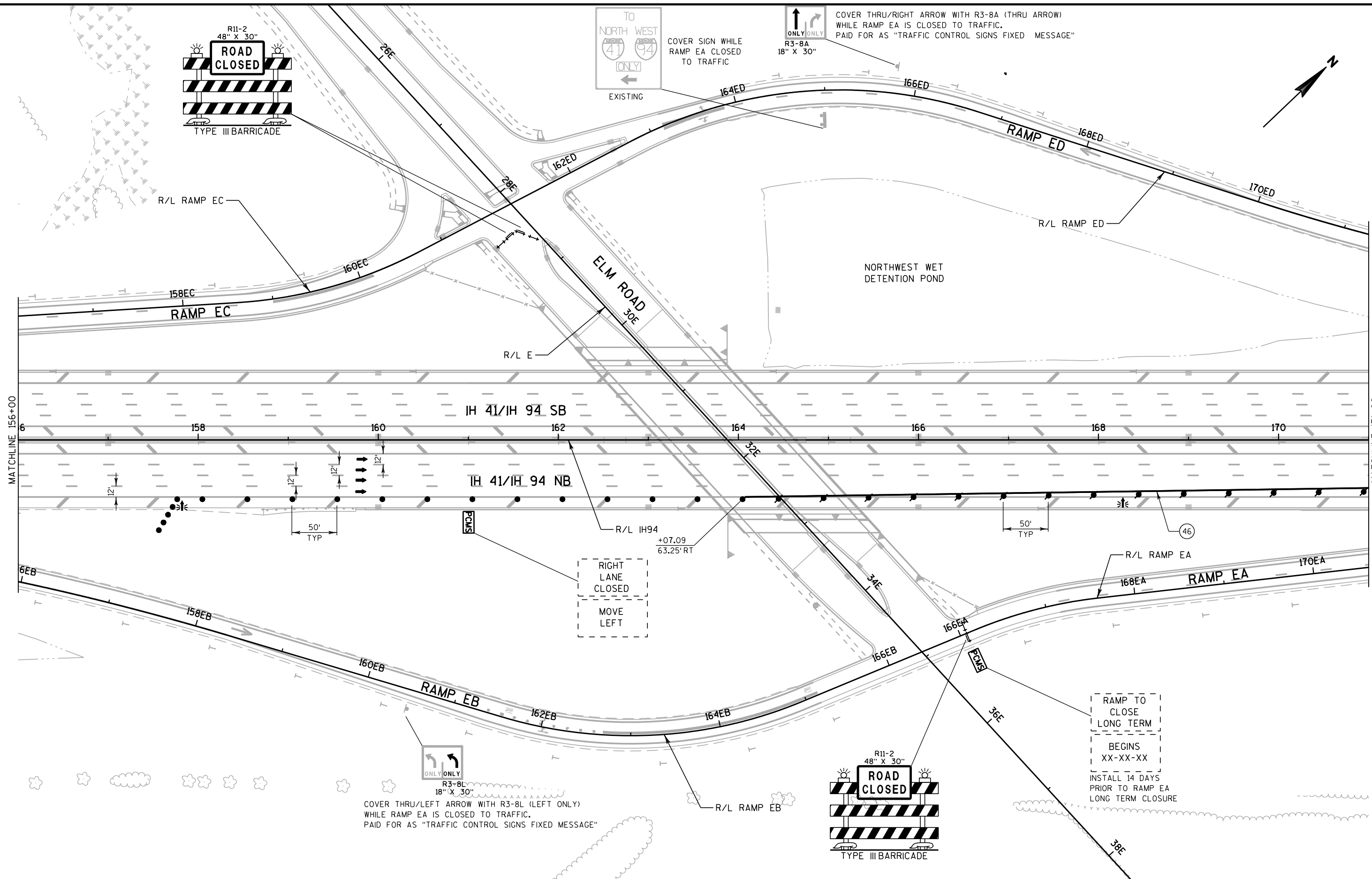
CONSTRUCTION

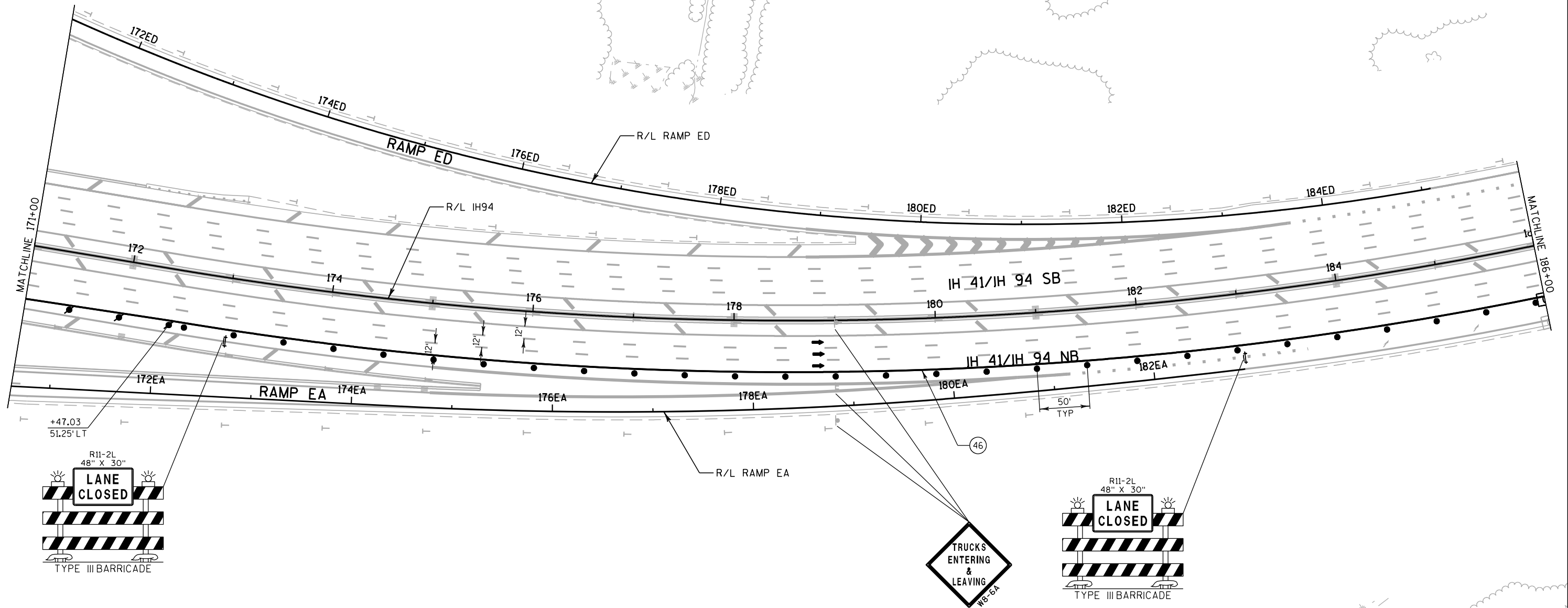
- CONSTRUCT NOISE BARRIER N-40-93
- CONSTRUCT OUTSIDE BARRIER WALL AND BEAM GUARD ON IH 41NB/ IH 94 WB

TRAFFIC

- IH 41/IH 94 NB - THREE LANES OF TRAFFIC ON IH 41NB/ IH 94 WB EXCEPT NIGHTTIME INTERIM LANE CLOSURES
- RAMP EA - CLOSED TO TRAFFIC







2

2



PROJECT NO: 1030-22-84

HWY: IH 41/IH 94

COUNTY:MILWAUKEE

TRAFFIC CONTROL - STAGE 1

SHEET

E

FILE NAME : S:\FinalDesign\MIL\10302284_NB2\Roads\cds\026105_s1.dgn

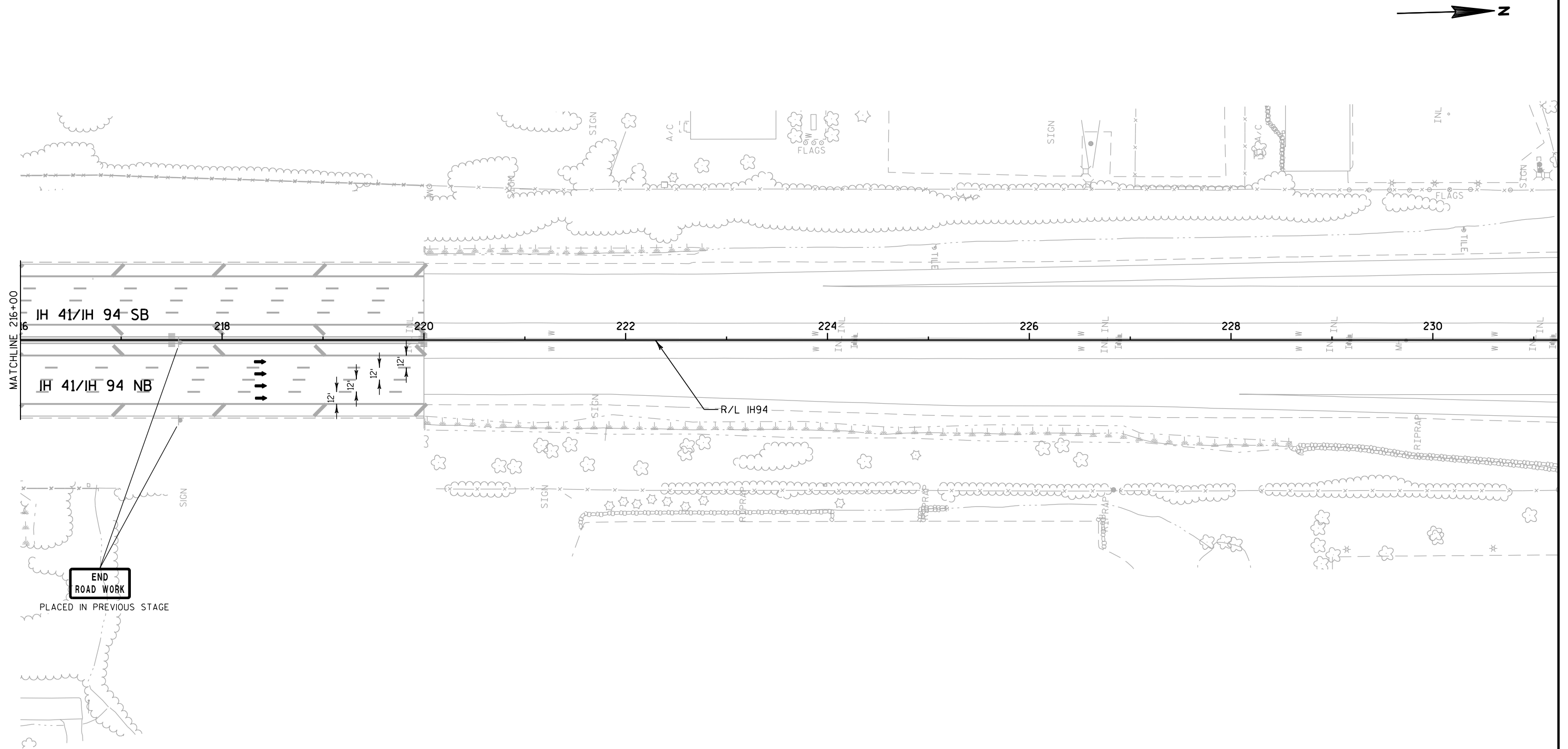
PLOT DATE : 30-JAN-2020 17:54

PLOT BY : MSCD1S

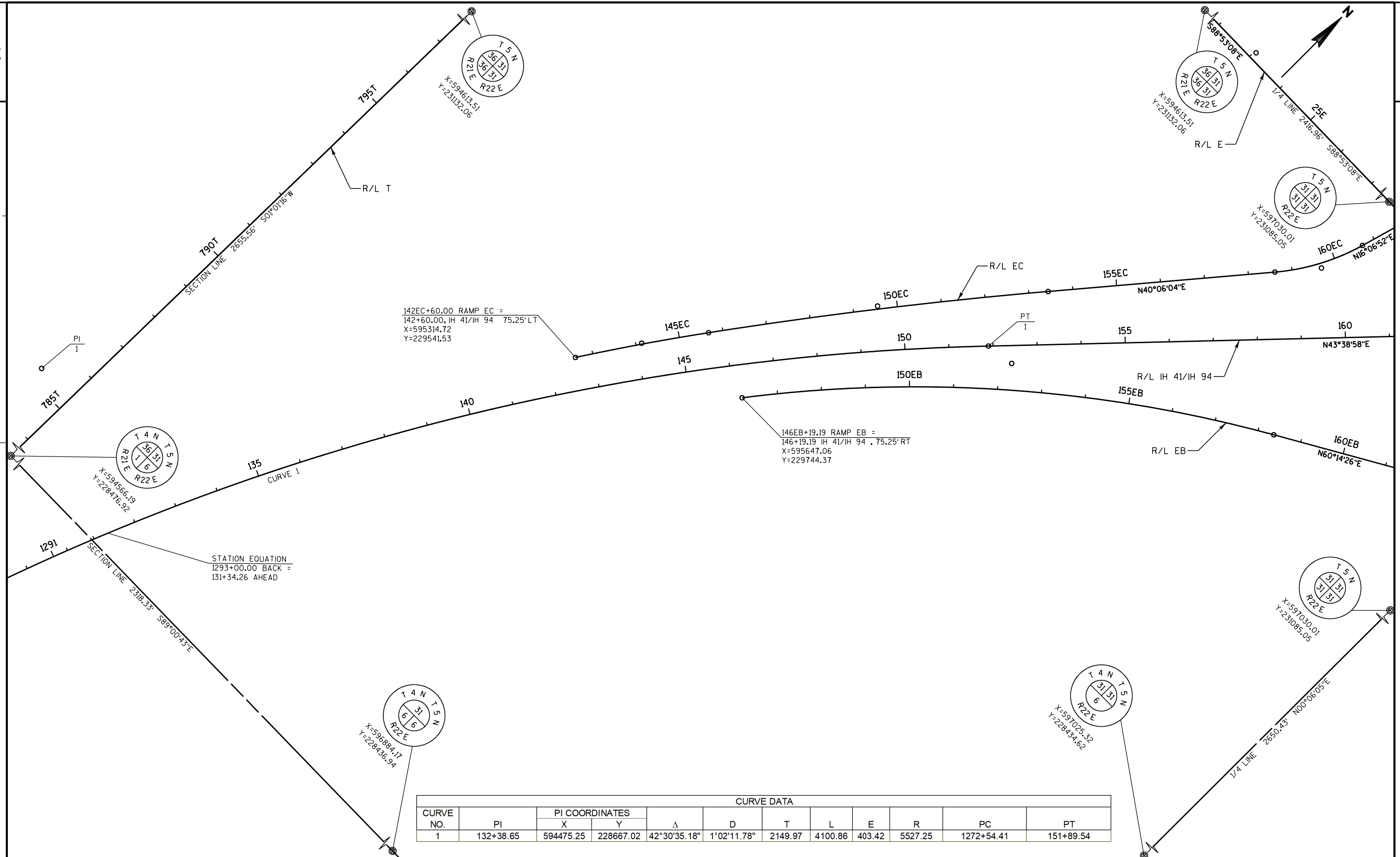
PLOT NAME : 026105_s1

PLOT SCALE : 100:1

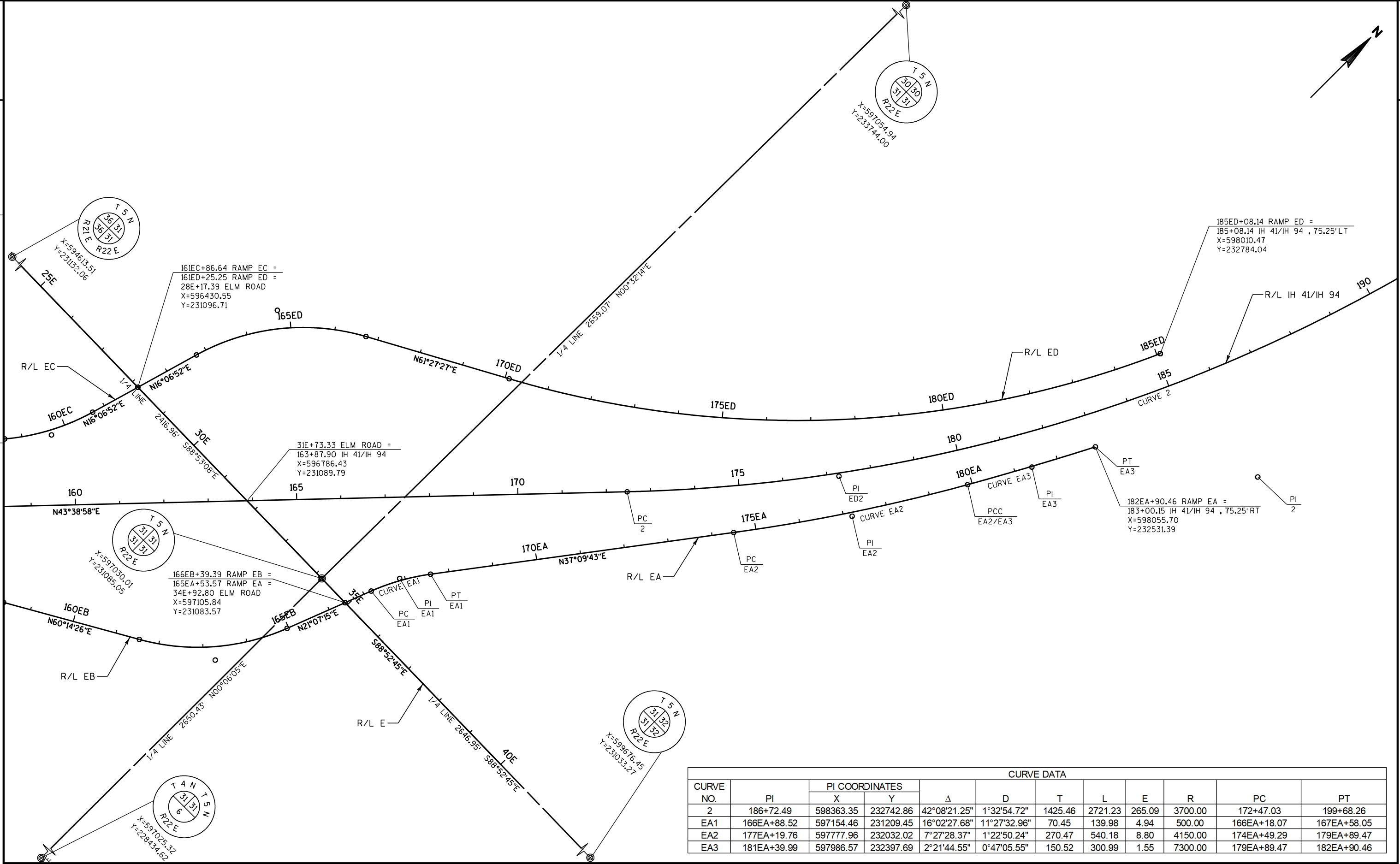
WISDOT/CADDS SHEET 42



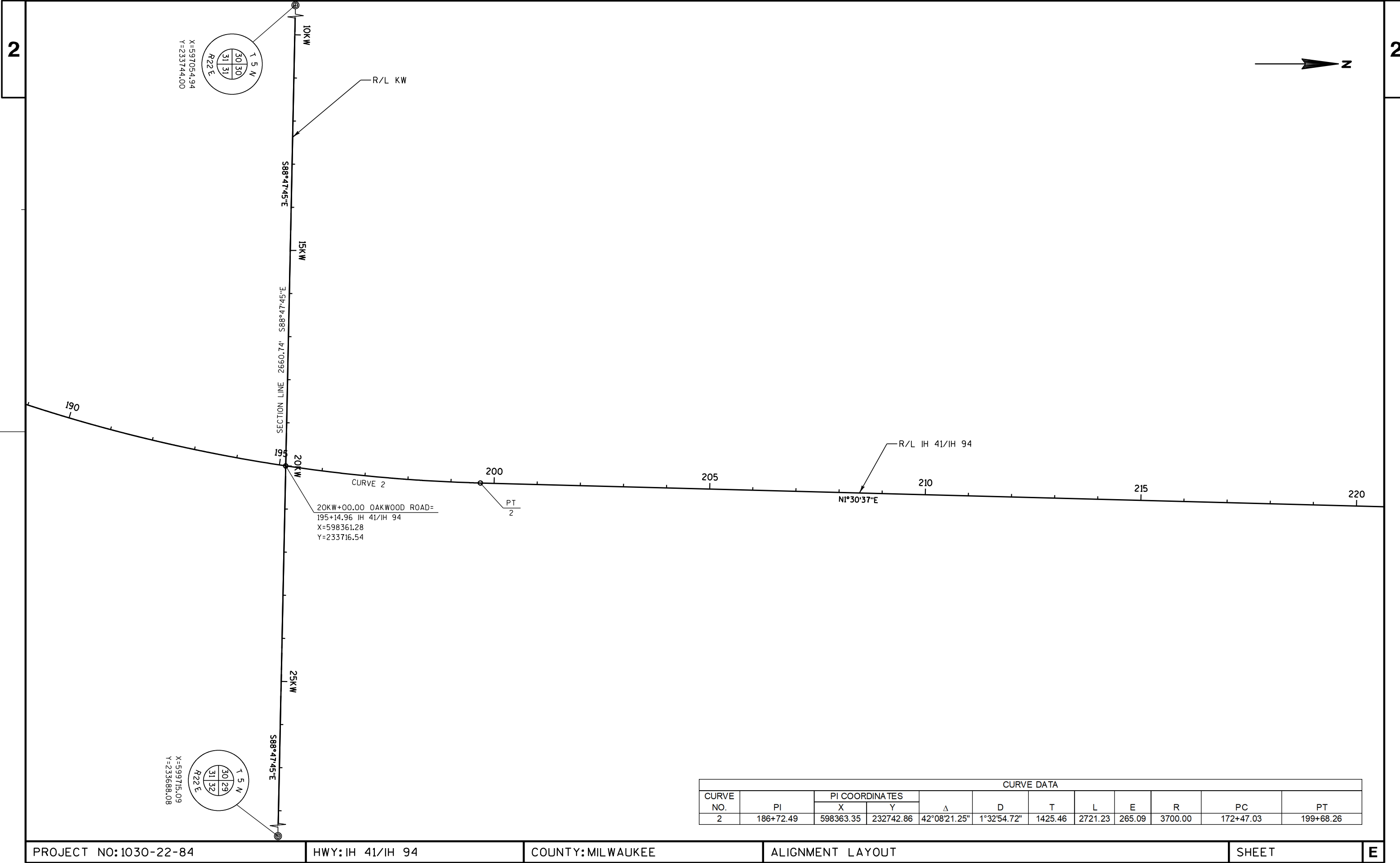




CURVE NO.	PI	PI COORDINATES		Δ	D	T	L	E	R	PC	PT
		X	Y								
1	132+38.65	594475.25	228667.02	42°30'35.18"	1°02'11.78"	2149.97	4100.86	403.42	5527.25	1272+54.41	151+89.54



CURVE NO.	PI	PI COORDINATES		Δ	D	T	L	E	R	PC	PT
		X	Y								
2	186+72.49	598363.35	232742.86	42°08'21.25"	1°32'54.72"	1425.46	2721.23	265.09	3700.00	172+47.03	199+68.26
EA1	166EA+88.52	597154.46	231209.45	16°02'27.68"	11°27'32.96"	70.45	139.98	4.94	500.00	166EA+18.07	167EA+58.05
EA2	177EA+19.76	597777.96	232032.02	7°27'28.37"	1°22'50.24"	270.47	540.18	8.80	4150.00	174EA+49.29	179EA+89.47
EA3	181EA+39.99	597986.57	232397.69	2°21'44.55"	0°47'05.55"	150.52	300.99	1.55	7300.00	179EA+89.47	182EA+90.46



CURVE DATA											
CURVE NO.	PI	PI COORDINATES		Δ	D	T	L	E	R	PC	PT
		X	Y								
2	186+72.49	598363.35	232742.86	42°08'21.25"	1°32'54.72"	1425.46	2721.23	265.09	3700.00	172+47.03	199+68.26

Estimate Of Quantities

1030-22-84					
Line	Item	Item Description	Unit	Total	Qty
0002	204.9180.S	Removing (item description) 0001. Asphaltic Flumes	SY	14.000	14.000
0004	213.0100	Finishing Roadway (project) 0001. 1030-22-84	EACH	1.000	1.000
0006	416.1010	Concrete Surface Drains	CY	2.000	2.000
0008	531.0300.S	Noise Barriers Double-Sided Sound Absorptive (structure) 0001. N-40-93	SF	43,200.000	43,200.000
0010	603.1142	Concrete Barrier Type S42	LF	1,907.000	1,907.000
0012	603.8125	Concrete Barrier Temporary Precast Installed	LF	2,468.000	2,468.000
0014	606.0200	Riprap Medium	CY	1.000	1.000
0016	614.2300	MGS Guardrail 3	LF	13.000	13.000
0018	614.2500	MGS Thrie Beam Transition	LF	40.000	40.000
0020	614.2610	MGS Guardrail Terminal EAT	EACH	1.000	1.000
0022	619.1000	Mobilization	EACH	1.000	1.000
0024	624.0100	Water	MGAL	6.000	6.000
0026	625.0500	Salvaged Topsoil	SY	900.000	900.000
0028	628.1104	Erosion Bales	EACH	50.000	50.000
0030	628.1504	Silt Fence	LF	2,813.000	2,813.000
0032	628.1520	Silt Fence Maintenance	LF	1,406.000	1,406.000
0034	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0036	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0038	628.2004	Erosion Mat Class I Type B	SY	4,450.000	4,450.000
0040	628.7010	Inlet Protection Type B	EACH	4.000	4.000
0042	628.7020	Inlet Protection Type D	EACH	3.000	3.000
0044	628.7504	Temporary Ditch Checks	LF	78.000	78.000
0046	628.7560	Tracking Pads	EACH	2.000	2.000
0048	628.7570	Rock Bags	EACH	55.000	55.000
0050	630.0200	Seeding Temporary	LB	60.000	60.000
0052	630.0500	Seed Water	MGAL	80.000	80.000
0054	633.1000	Delineators Barrier Wall	EACH	21.000	21.000
0056	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	6.000	6.000
0058	634.0622	Posts Wood 4x6-Inch X 22-FT	EACH	2.000	2.000
0060	635.0200	Sign Supports Structural Steel HS	LB	483.000	483.000
0062	636.0100	Sign Supports Concrete Masonry	CY	1.800	1.800
0064	636.0500	Sign Supports Steel Reinforcement	LB	204.000	204.000
0066	637.2210	Signs Type II Reflective H	SF	1.000	1.000
0068	638.2101	Moving Signs Type I	EACH	1.000	1.000
0070	638.2102	Moving Signs Type II	EACH	3.000	3.000
0072	638.2602	Removing Signs Type II	EACH	1.000	1.000
0074	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0076	638.3100	Removing Structural Steel Sign Supports	EACH	2.000	2.000
0078	643.0300	Traffic Control Drums	DAY	8,759.000	8,759.000

Estimate Of Quantities

1030-22-84					
Line	Item	Item Description	Unit	Total	Qty
0080	643.0420	Traffic Control Barricades Type III	DAY	1,100.000	1,100.000
0082	643.0705	Traffic Control Warning Lights Type A	DAY	2,200.000	2,200.000
0084	643.0715	Traffic Control Warning Lights Type C	DAY	2,244.000	2,244.000
0086	643.0800	Traffic Control Arrow Boards	DAY	263.000	263.000
0088	643.0900	Traffic Control Signs	DAY	10,700.000	10,700.000
0090	643.0920	Traffic Control Covering Signs Type II	EACH	2.000	2.000
0092	643.1000	Traffic Control Signs Fixed Message	SF	147.500	147.500
0094	643.1050	Traffic Control Signs PCMS	DAY	183.000	183.000
0096	643.4100.S	Traffic Control Interim Lane Closure	EACH	30.000	30.000
0098	643.5000	Traffic Control	EACH	1.000	1.000
0100	645.0120	Geotextile Type HR	SY	4.000	4.000
0102	646.1555	Marking Line Grooved Contrast Permanent Tape 4-Inch	LF	210.000	210.000
0104	646.9010	Marking Removal Line Water Blasting 4-Inch	LF	210.000	210.000
0106	649.0150	Temporary Marking Line Removable Tape 4-Inch	LF	4,850.000	4,850.000
0108	715.0603	Incentive Strength Concrete Barrier	DOL	954.000	954.000
0110	SPV.0030	Special 0001. Fertilizer Type B Special	CWT	4.000	4.000
0112	SPV.0060	Special 0001. Maintain and Remove Crash Cushions Temporary Left in Place	EACH	1.000	1.000
0114	SPV.0060	Special 0002. Traffic Control Close-Open Freeway Entrance Ramp	EACH	20.000	20.000
0116	SPV.0060	Special 0003. Coring Holes In Asphalt Mow Strip	EACH	28.000	28.000
0118	SPV.0075	Special 0001. Pavement Cleanup Project 1030-22-84	HRS	25.000	25.000
0120	SPV.0085	Special 0001. Seeding Mixture No. 30 Special	LB	120.000	120.000
0122	SPV.0090	Special 0001. Maintain and Remove Concrete Barrier Temporary Precast	LF	2,468.000	2,468.000
0124	SPV.0105	Special 0001. Survey Project 1030-22-84	LS	1.000	1.000

3

REMOVING ASPHALTIC FLUMES

CATEGORY ROADWAY		STATION TO		STATION	OFFSET	204.9180.S.0001 SY
1000	IH 41 NB/ IH 94 WB	210+58	-	210+66	RT	14
TOTALS						14

FINISHING ROADWAY

CATEGORY PROJECT		213.0100.0001 FINISHING ROADWAY PROJECT EACH
1000	1030-22-84	1
TOTAL		1

MARKING LINE REMOVAL ITEMS

CATEGORY ROADWAY		FROM STATION		OFFSET	TO STATION		OFFSET	646.9010 MARKING REMOVAL LINE WATER BLASTING 4-INCH LF
1000	IH 94 NB/ IH 94 WB	164+07	51.25' RT		172+47	51.25' RT		210
TOTALS								210

3

CRASH CUSHION TEMPORARY

CATEGORY ROADWAY		STATION	OFFSET	SPV.0060.0001 MAINTAIN AND REMOVE CRASH CUSHIONS TEMPORARY LEFT IN PLACE EACH
1000	IH 41 NB/ IH 94 WB	186+15.00	76.57' RT	1
TOTAL				1

CONCRETE BARRIER TEMPORARY PRECAST ITEMS

CATEGORY ROADWAY		FROM STATION		OFFSET	TO STATION		OFFSET	603.8125 CONCRETE BARRIER TEMPORARY PRECAST INSTALLED LF	SPV.0090.0001 MAINTAIN AND REMOVE CONCRETE BARRIER TEMPORARY PRECAST LF
1000	IH 41 NB/ IH 94 WB	186+15	RT		210+58	RT		2,468	2,468
TOTALS								2,468	2,468

PAVEMENT CLEANUP

		SPV.0075.0001
CATEGORY	PROJECT	HRS
1000	1030-22-84	25
TOTAL		25

BARRIER WALL ITEMS

		FROM		TO		603.1142	633.1000	715.0603
CATEGORY	ROADWAY	STATION	OFFSET*	STATION	OFFSET*	CONCRETE BARRIER TYPE S42 LF	DELINEATOR BARRIER WALL EACH	INCENTIVE STRENGTH CONCRETE BARRIER DOL
1000	IH 41 NB/ IH 94 WB							
		190+52	75.25' RT	194+67	75.25' RT	423	5	212
		195+82	75.25' RT	210+58	75.25' RT	1,484	16	742
TOTALS						1,907	21	954

* OFFSETS ARE TO THE FACE OF BARRIER WALL

SURVEY PROJECT

		SPV.0105.0001
CATEGORY	PROJECT	LS
1000	1030-22-84	1
TOTALS		1

MOBILIZATION

		619.1000
CATEGORY	STAGE PROJECT	EACH
1000	ALL 1030-22-84	1
TOTAL		1

ROADWAY BARRIER ITEMS

		FROM		TO		614.2300	614.2500	614.2610	SPV.0060.0003
CATEGORY	ROADWAY	STATION	OFFSET	STATION	OFFSET	MGS GUARDRAIL 3 LF	MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH	CORING HOLES IN ASPHALT MOW STRIP EACH
1000	IH 41 NB/ IH 94 WB								
		189+50	77.34' RT	190+52	75.25' RT	13	40	1	27
UNDISTRIBUTED						--	--	--	1
TOTALS						13	40	1	28

CONCRETE SURFACE DRAINS

		416.1010		606.0200		645.0120	
		CONCRETE		RIPRAP		GEOTEXTILE	
		SURFACE		MEDIUM		TYPE HR	
		DRAINS		CY		SY	
CATEGORY	ROADWAY	STATION	TO	STATION	OFFSET		
1000	IH 41 NB/ IH 94 WB	210+58	-	210+66	RT	2	4
TOTALS						2	4

RESTORATION ITEMS

		625.0500		630.0200		630.0500		SPV.0030.0001		SPV.0085.0001	
		SALVAGED		SEEDING		SEED		FERTILIZER		SEEDING	
		TOPSOIL		TEMPORARY		WATER		TYPE B		MIXTURE	
		SY		LB		MGAL		SPECIAL		NO. 30 SPECIAL	
CATEGORY	ROADWAY	STATION	TO	STATION				CWT		LB	
1000	IH 41 NB/ IH 94 WB	189+50	-	195+09	--	13	17	1		25	
		195+43	-	210+58	--	35	47	2		71	
	UNDISTRIBUTED					900	12	1		24	
TOTALS						900	60	4		120	

EROSION CONTROL ITEMS

		624.0100		628.1104		628.1504		628.1520		628.1905		628.1910		628.2004		628.7010		628.7020		628.7504		628.7560		628.7570	
												MOBILIZATIONS		EROSION											
												EMERGENCY		MAT		INLET		INLET		TEMPORARY					
												EROSION		CLASS I		PROTECTION		PROTECTION		DITCH		TRACKING		ROCK	
CATEGORY	ROADWAY	STATION	TO	STATION	WATER	BALES	SILT	FENCE	MAINTENANCE	EROSION	EROSION	CONTROL	CONTROL	TYPE B	TYPE B	TYPE B	TYPE B	TYPE D	TYPE D	CHECK	CHECK	PADS	PADS	BAGS	BAGS
1000	IH 41 NB/ IH 94 WB	189+50	-	195+09	3	--	700	350	--	--	--	940	3	2	--	1	5			--	--	1	5		
		195+43	-	210+58	3	--	1,550	775	--	--	--	2,620	--	--	63	1	--			63	1	1	--		
	UNDISTRIBUTED				--	50	563	281	2	1	1	890	1	1	16	--	50			16	--	--	50		
TOTALS						6	50	2,813	1,406	2	1	4,450	4	3	78	2	55			78	2	2	55		

TYPE I&II PERMANENT SIGNING -

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE											REMARKS / NEW SIGN LOCATION											INFO ONLY-POST LENGTHS TO BE VERIFIED BY CONTRACTOR			
			TYPE II SIGN SIZE W x H [IN.] x [IN.]	SIGNS TYPE II REFLECTIVE H [SF]	WOOD POSTS 4"X 6"x18' [EA]	WOOD POSTS 4 X 6 X 22' [EA]	MOVE SIGNS TYPE II [EA]	REMOVING SIGNS TYPE II EA	REMOVING SMALL SIGN SUPPORTS (EA)	MOUNT ON SAME POST AS SIGN #	TYPE I SIGN SIZE W x H [FT.] x [FT.]	MOVING SIGNS TYPE I [EA]		REMOVING STRUCTURAL STEEL SIGN SUPPORTS EA	STEEL POST TYPE	SIGN NO. SUPPORTS CONCRETE MASONRY [CY]	SIGN SUPPORTS STEEL REINF. [LBS]	SUPPORTS STRUCTURAL STEEL HS [EST.LBS]	POST NO 1 LENGTH [FT]	POST NO 2 LENGTH [FT]	OFF SET DISTANCE [FT]	DIST BTWN POSTS "S" [FT]					
1	M1-94				2		1		2																		
	UNDISTRIBUTED			1.00	4	2	2	1	4				1	2		1.8	204	483									
TOTALS				1.000	6	2	3	1	6	--	--		1	2	--	1.8	204	483									

TRAFFIC CONTROL ITEMS																			
				643.0300		643.0420		643.0705		643.0715		643.0800		* 643.0900		643.0920		643.1050	
				TRAFFIC CONTROL DRUMS		TRAFFIC CONTROL BARRICADES TYPE III		TRAFFIC CONTROL WARNING LIGHTS TYPE A		TRAFFIC CONTROL WARNING LIGHTS TYPE C		TRAFFIC CONTROL ARROW BOARDS		TRAFFIC CONTROL SIGNS		TRAFFIC CONTROL COVERING SIGNS TYPE II		TRAFFIC CONTROL SIGNS PCMS	
CATEGORY	ROADWAY	PROJECT DURATION DAYS	EACH**	DAYS	EACH**	DAYS	EACH**	DAYS	EACH**	DAYS	EACH*	DAYS	EACH**	DAYS	EACH	EACH*	DAY		
1000	EXISTING	29																	
	IH 94 NB		18	522	--	--	--	--	--	--	1	29	16	464	--	1	14		
	SUBTOTAL			522		--		--		--		29		464			14		
1000	STAGE 1	60																	
	IH 41 NB/ IH 94 WB		64	3,840	8	480	16	960	17	1,020	2	120	17	1,020	--	1	60		
	RAMP EA		--	--	2	120	4	240	--	--	--	--	2	120	--	1	14		
	RAMP EB		--	--	--	--	--	--	--	--	--	--	--	--	--	--	--		
	RAMP ED		--	--	--	--	--	--	--	--	--	--	--	--	1	--	--		
	ELM ROAD		--	--	4	240	8	480	--	--	--	--	2	120	--	--	--		
	SUBTOTAL			3,840		840		1,680		1,020		120		1,260	1		74		
1000	FREEWAY INTERIM LANE CLOSURES	30																	
	IH 41 NB/ IH 94 WB		120	3,600	4	120	8	240	34	1,020	3	90	17	510	--	1	44		
	SUBTOTAL			3,600		120		240		1,020		90		510	--		44		
1000	CLOSE-OPEN ENTRANCE RAMP	20																	
	RAMP EA		--	--	2	40	4	80	--	--	--	--	1	20	--	1	34		
	SUBTOTAL			--		40		80		--		--		20	--		34		
	UNDISTRIBUTED			797		100		200		204		24		226	1		17		
TOTALS				8,759		1,100		2,200		2,244		263		2,480	2		183		

** FOR INFORMATION ONLY
* ADDITIONAL QUANTITIES LISTED ELSEWHERE

TRAFFIC CONTROL DETOUR ITEMS					
				* 643.0900	
				TRAFFIC	
				CONTROL	
				SIGNS	
CATEGORY	ROADWAY	PROJECT DURATION DAYS	EACH**	DAY	
1000	<u>DETOUR</u>	60			
	IH 41 NB/ IH 94 WB ON-RAMP		137	8,220	
	CONTRACT TOTAL			8,220	

* ADDITIONAL QUANTITIES ELSEWHERE
** FOR INFORMATION ONLY

TRAFFIC CONTROL SIGNS FIXED MESSAGE

CATEGORY	STAGE	ROADWAY	NUMBER REQUIRED	SIGN SIZE W X H FT X FT	643.1000 TRAFFIC CONTROL SIGNS FIXED MESSAGE	SIGN MESSAGE
					SF	
1000	2	IH 41 NB/ IH 94 WB	2	14 X 5	140.0	W6-54D
1000	2	RAMP ED	1	1.5 X 2.5	3.75	R3-8 (A)
1000	2	RAMP EB	1	1.5 X 2.5	3.75	R3-8 (L)
TOTAL					147.5	

TRAFFIC CONTROL

CATEGORY	PROJECT	643.5000 TRAFFIC CONTROL
		EACH
1000	1030-20-87	1
TOTAL		1

TRAFFIC CONTROL CLOSURE ITEMS

CATEGORY	STAGE	LOCATION	643.4100.S TRAFFIC CONTROL INTERIM LANE CLOSURE	SPV.0060.0002 TRAFFIC CONTROL CLOSE-OPEN FREEWAY ENTRANCE RAMP
			EACH	EACH
1000	ALL	PROJECT	30	20
TOTALS			30	20

TRAFFIC CONTROL PAVEMENT MARKING

CATEGORY	LOCATION	FROM		TO		649.0150 TEMPORARY MARKING LINE REMOVABLE TAPE 4-INCH
		STATION	OFFSET	STATION	OFFSET	WHITE LF
1000	1030-22-84					
	IH 41 NB/ IH 94 WB	164+07	63.25' RT	212+57	75.25' RT	4,850
SUBTOTAL						4,850
TOTALS						4,850

PAVEMENT MARKING ITEMS

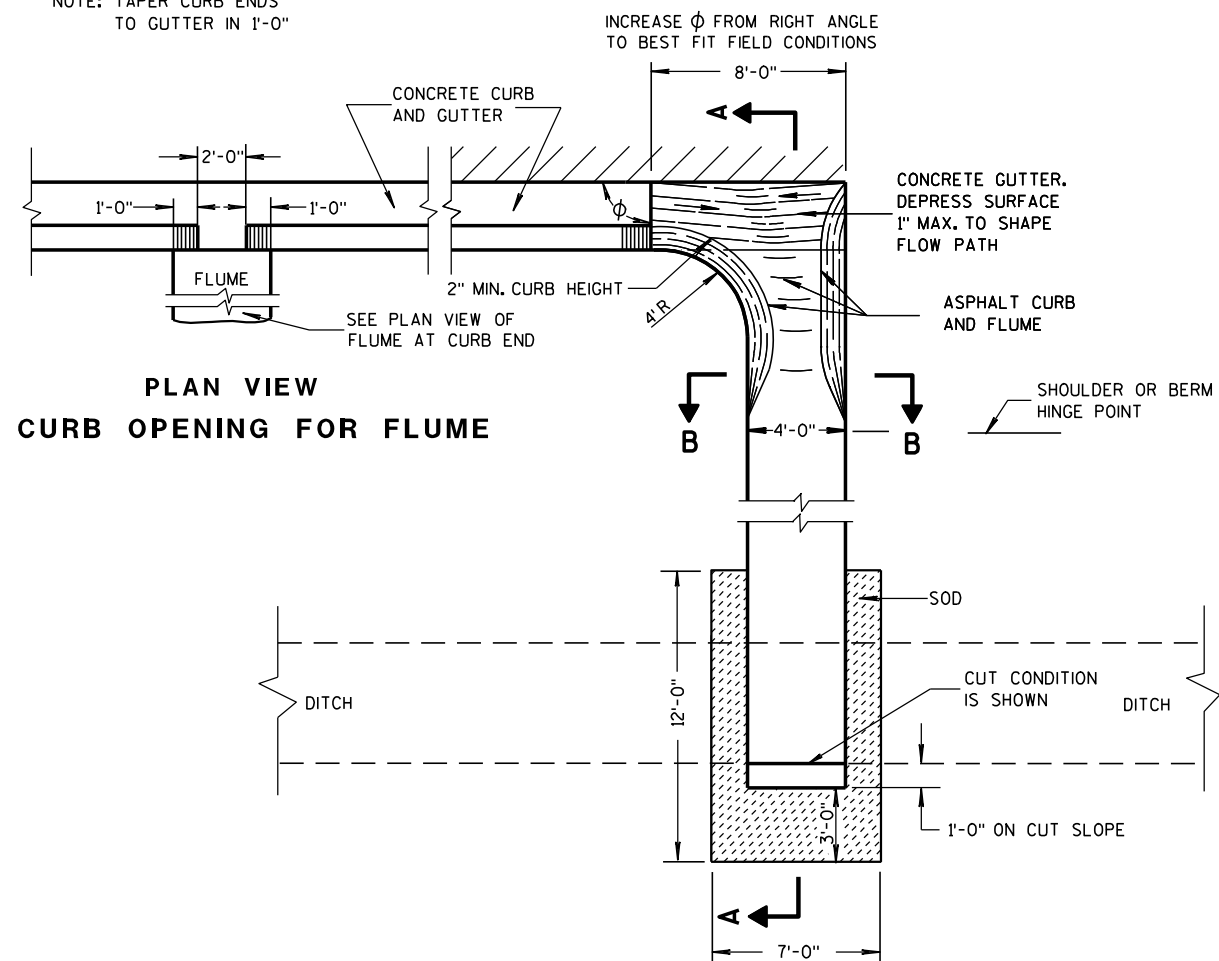
CATEGORY	ROADWAY	FROM		TO		646.1555 MARKING LINE GROOVED CONTRAST PERMANENT TAPE 4-INCH
		STATION	OFFSET	STATION	OFFSET	12.5 FT LINE 37.5' SKIP WHITE LF
1000	IH 41 NB/ IH 94 WB					
		164+07	51.25' RT	172+47	51.25' RT	210
TOTALS						210

Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E14-01	TRACKING PAD
14B07-15A	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15B	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15C	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15D	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15E	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15F	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15G	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15H	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15I	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B08-02A	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02B	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02C	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02D	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02E	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B28-03	GUARDRAIL MOW STRIP
14B32-06A	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B33-01G	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B33-01H	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15A04-05B	DELINEATOR BRACKET WITH REFLECTIVE SHEETING
15B03-15A	FENCE CHAIN LINK
15B03-15B	FENCE CHAIN LINK
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-07D	ON RAMP LANE CLOSURE
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D03-05	TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER
15D14-03	TRAFFIC CONTROL, TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY, SHORT-TERM (LESS THAN 24 HOURS)
15D15-05E	TRAFFIC CONTROL, PARALLEL EXIT RAMP WITHIN LANE CLOSURE
15D27-03	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH

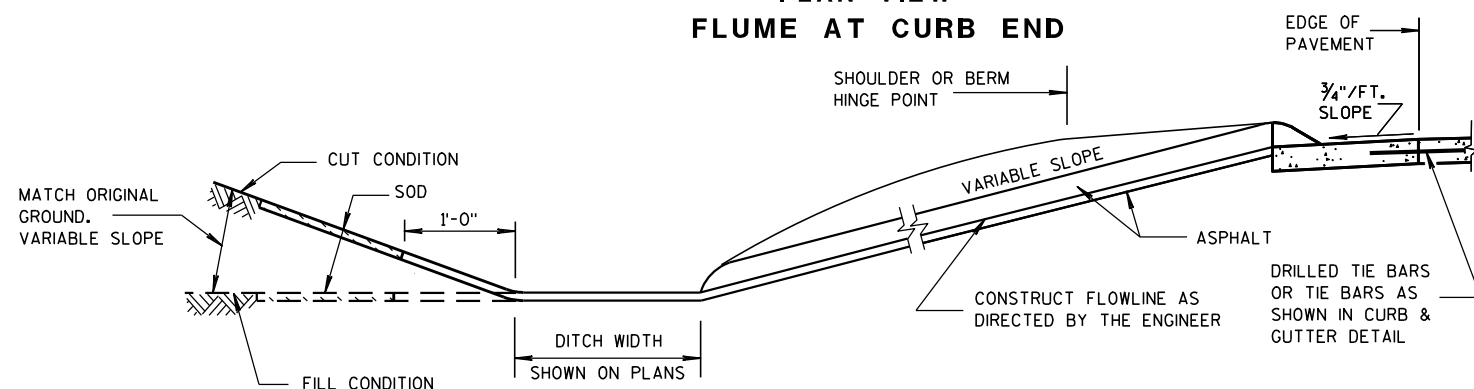
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"

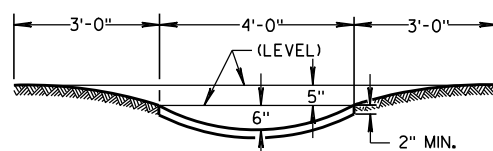


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

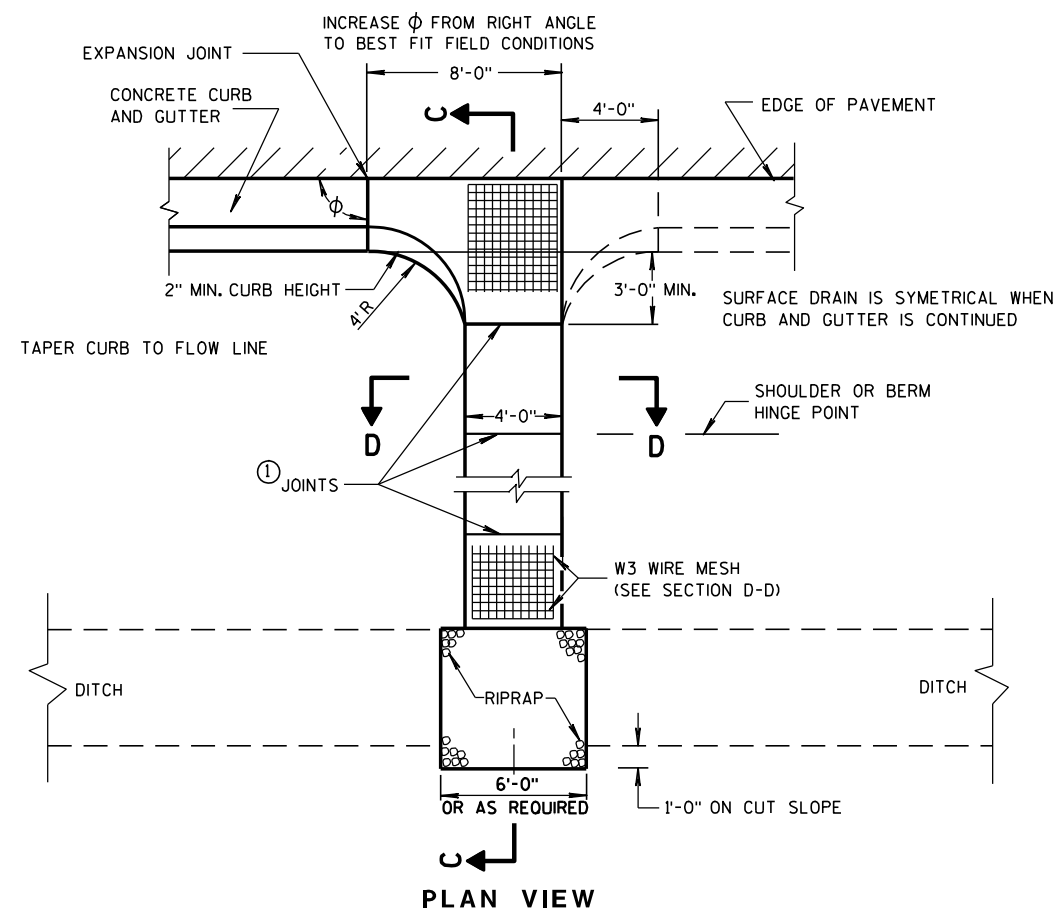
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

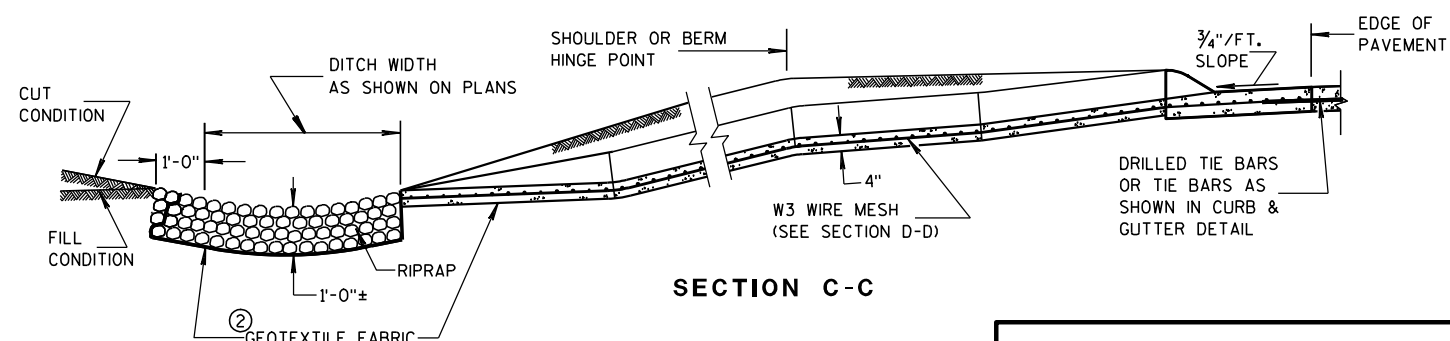
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

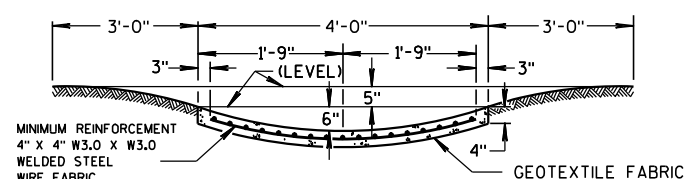
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

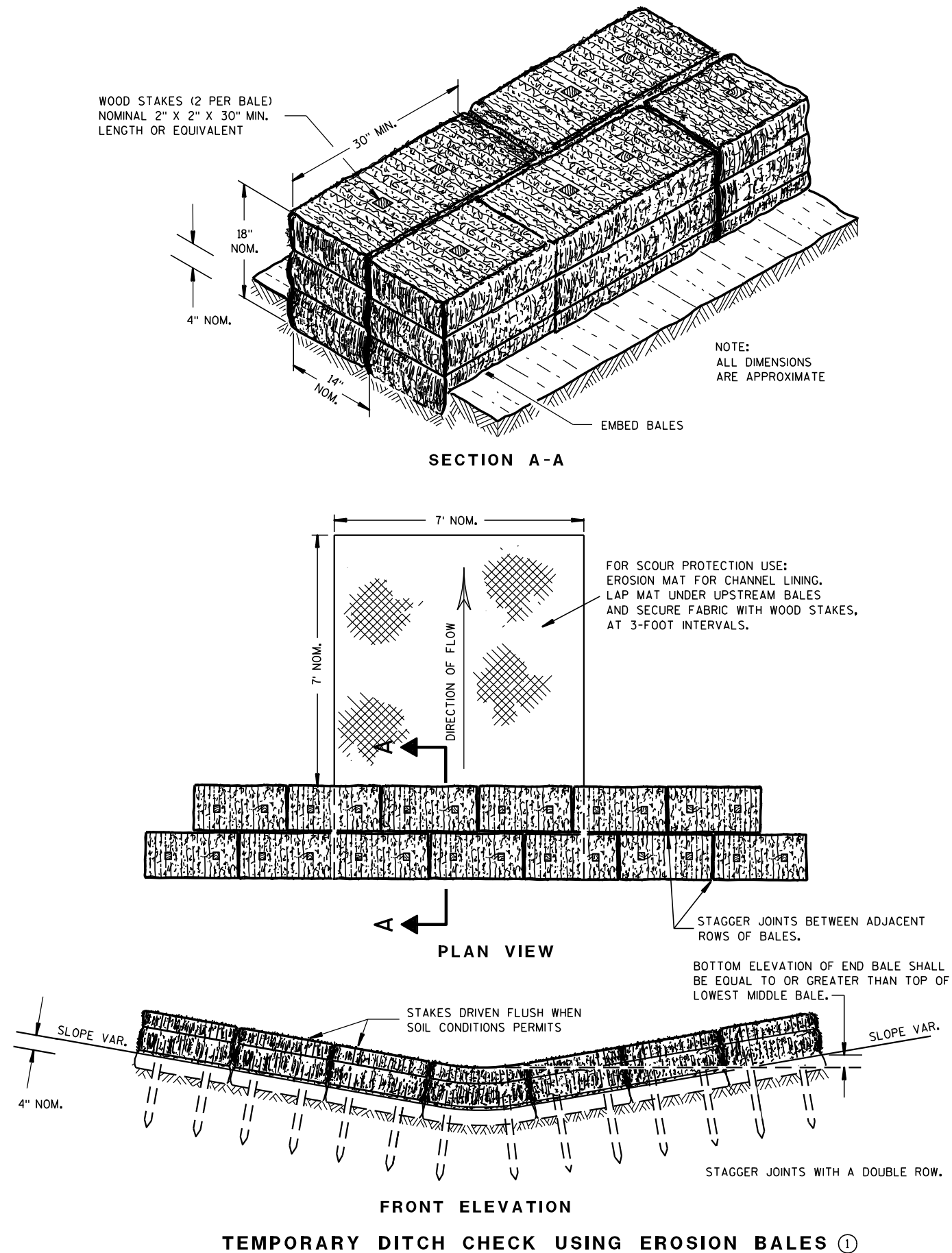
APPROVED

9-4-08

DATE

FHWA

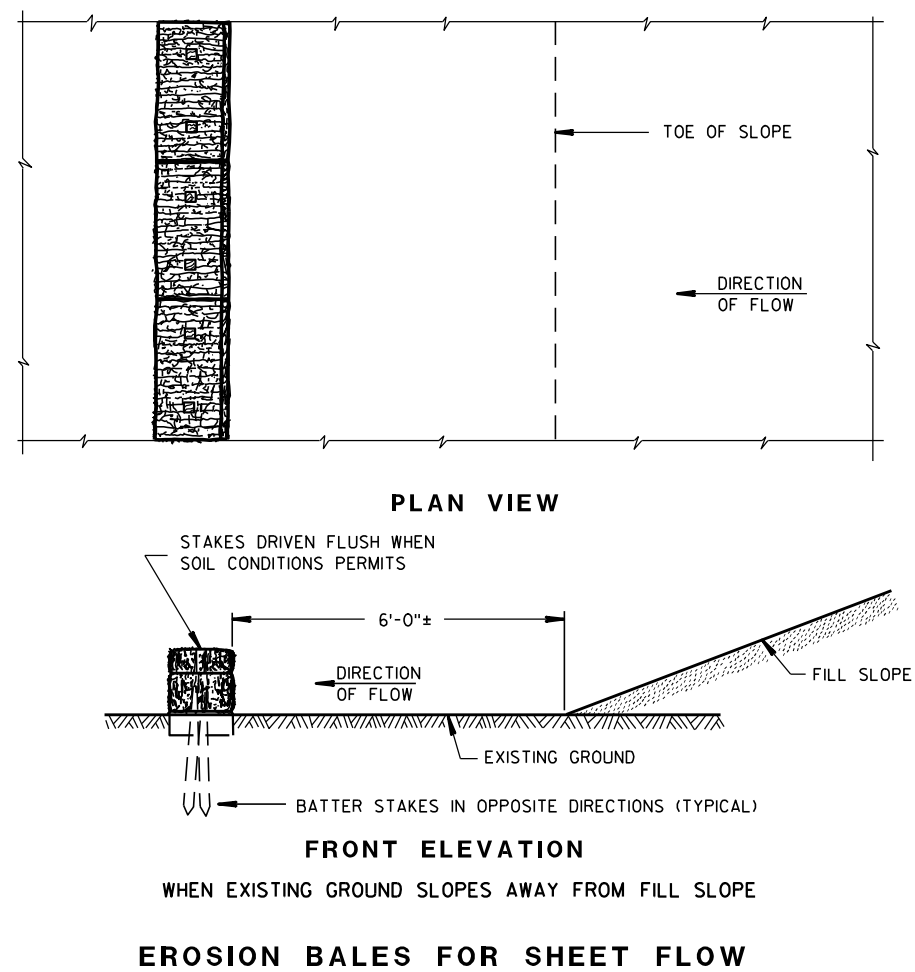
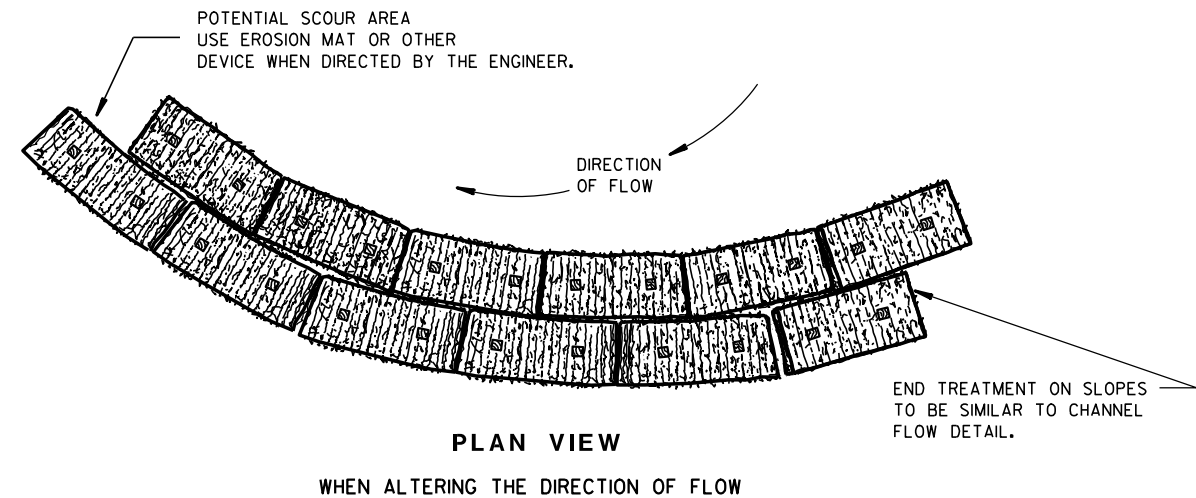
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

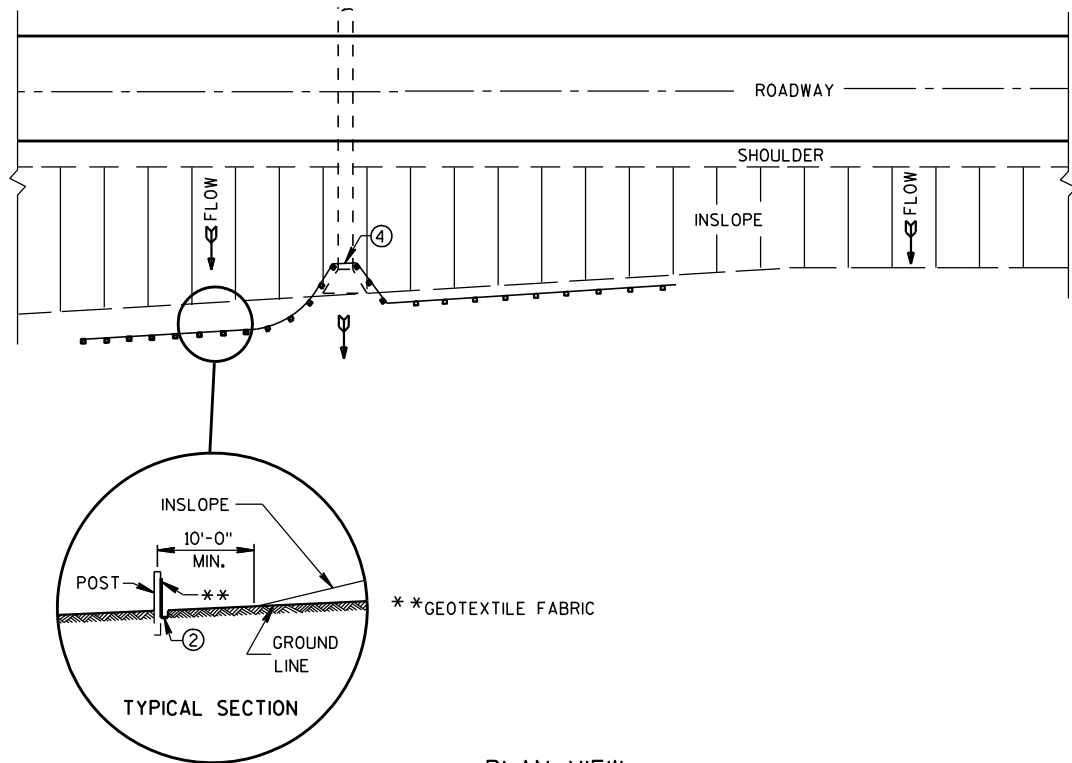
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

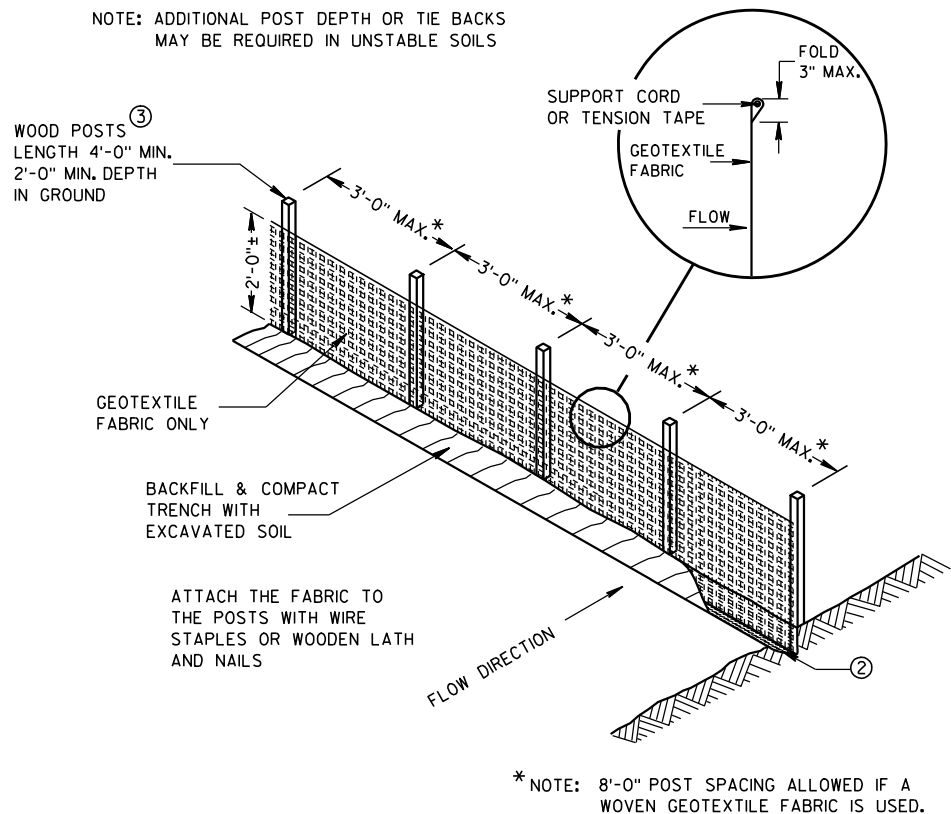
6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

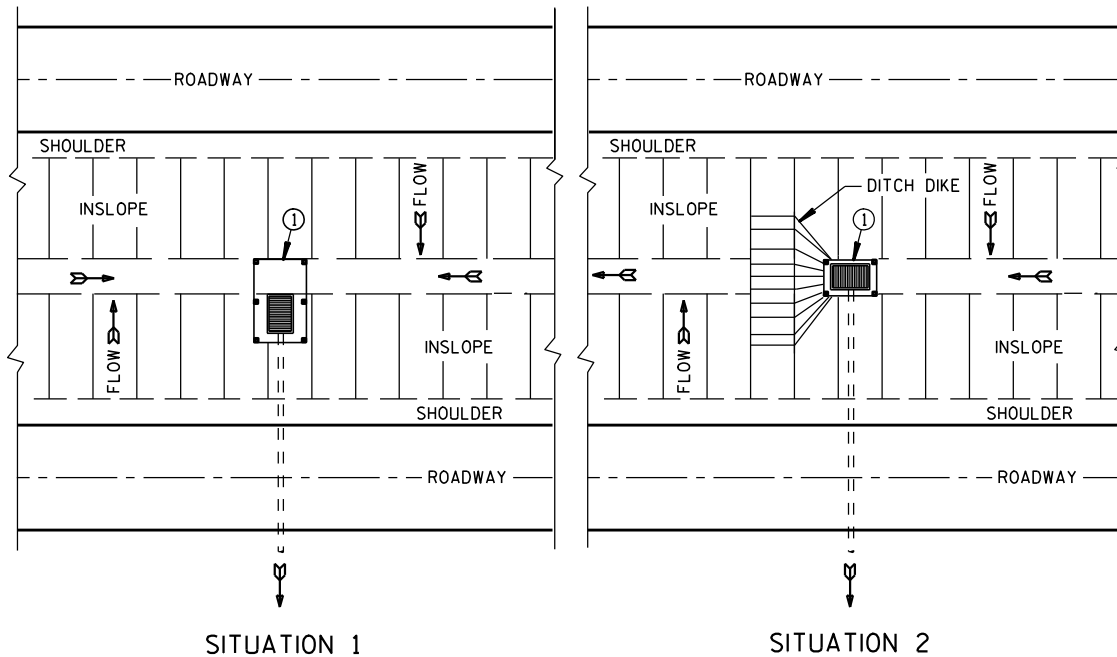
FHWA



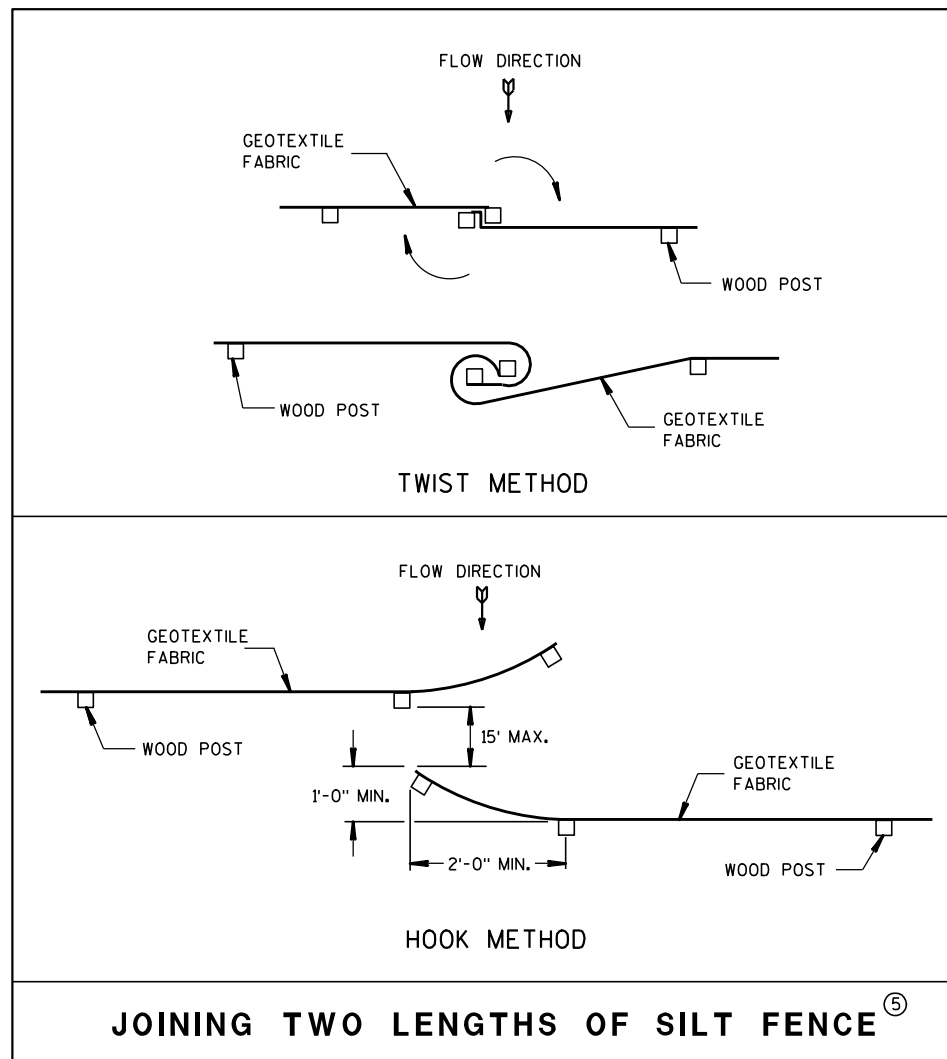
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

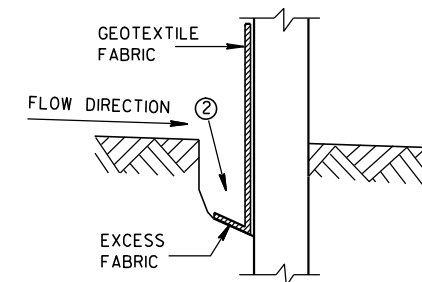


JOINING TWO LENGTHS OF SILT FENCE ⑤

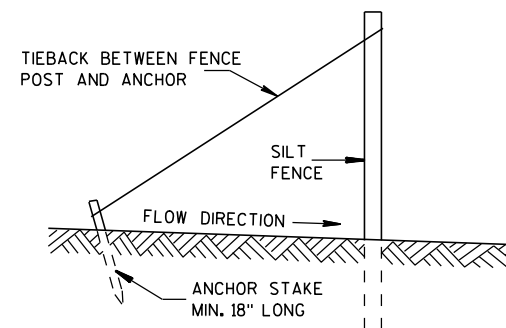
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

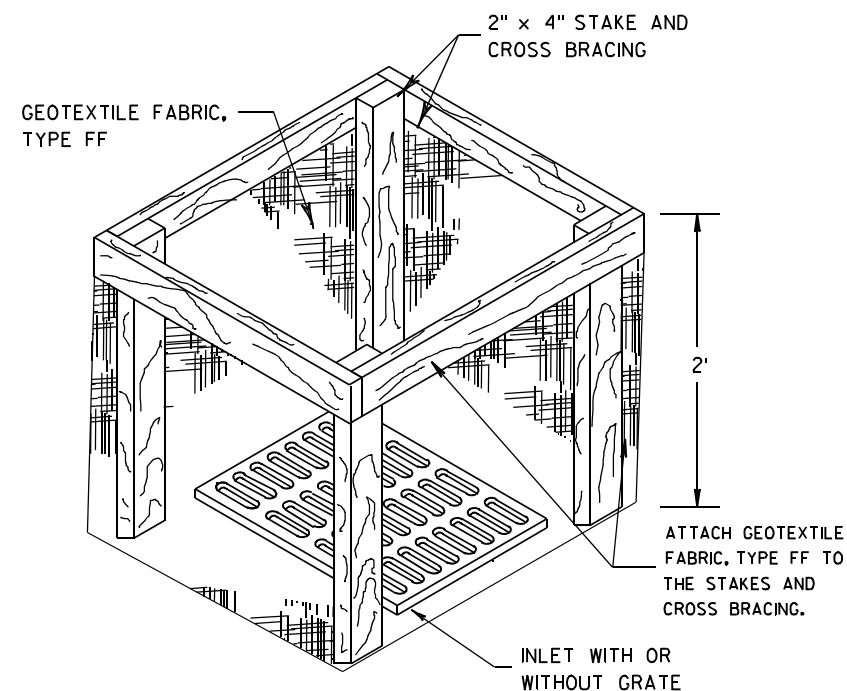
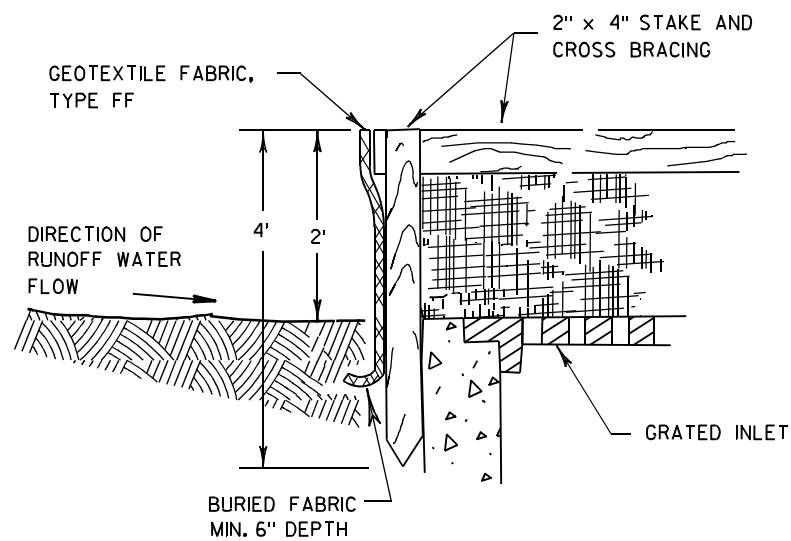


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



INLET PROTECTION, TYPE A

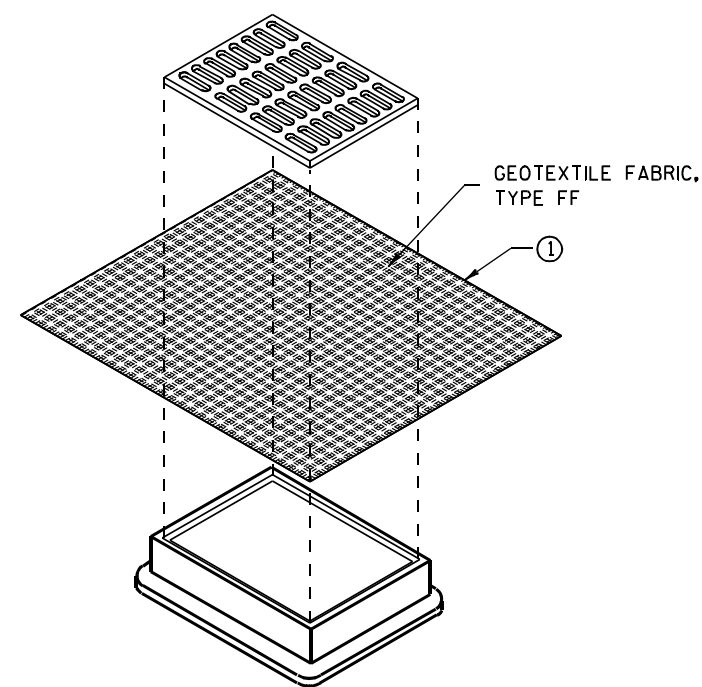
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

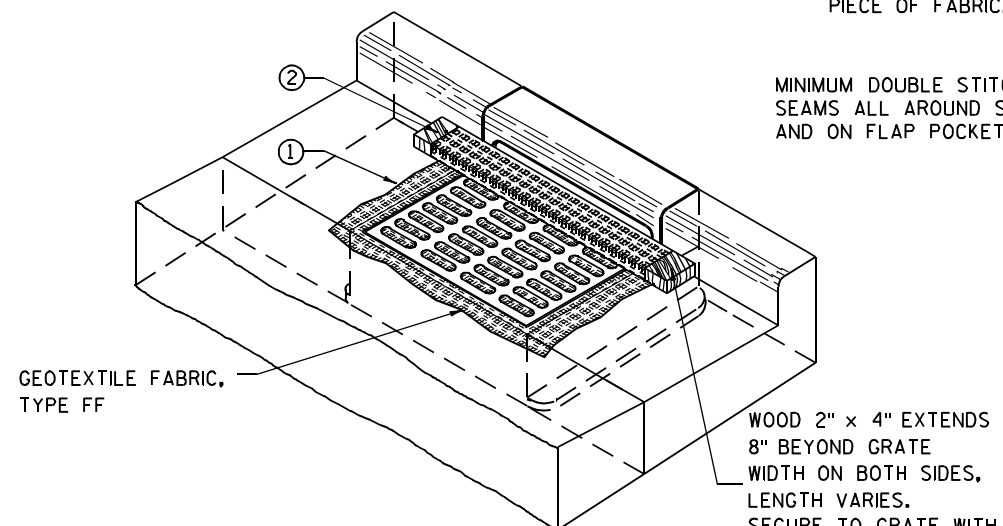
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

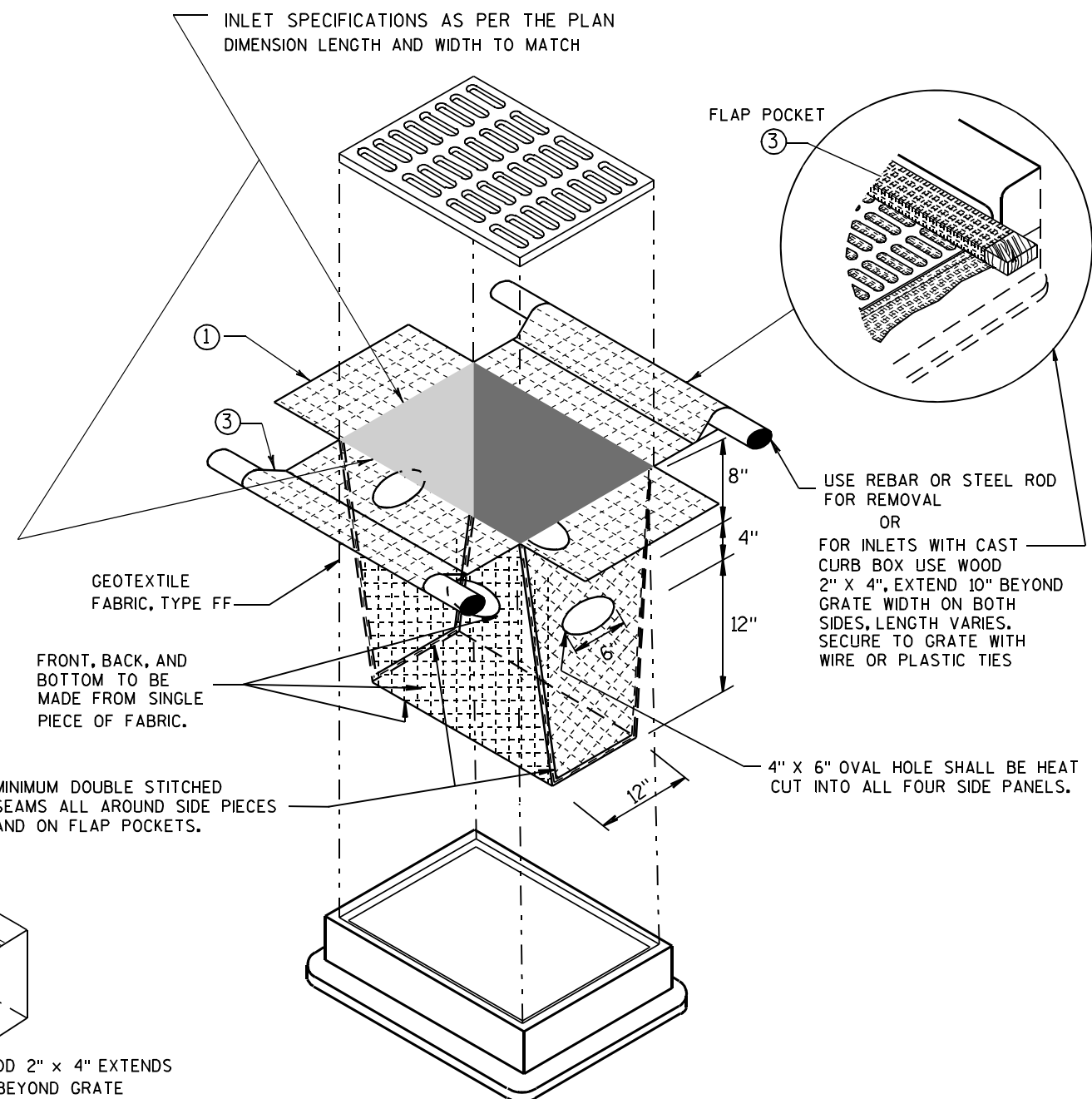
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



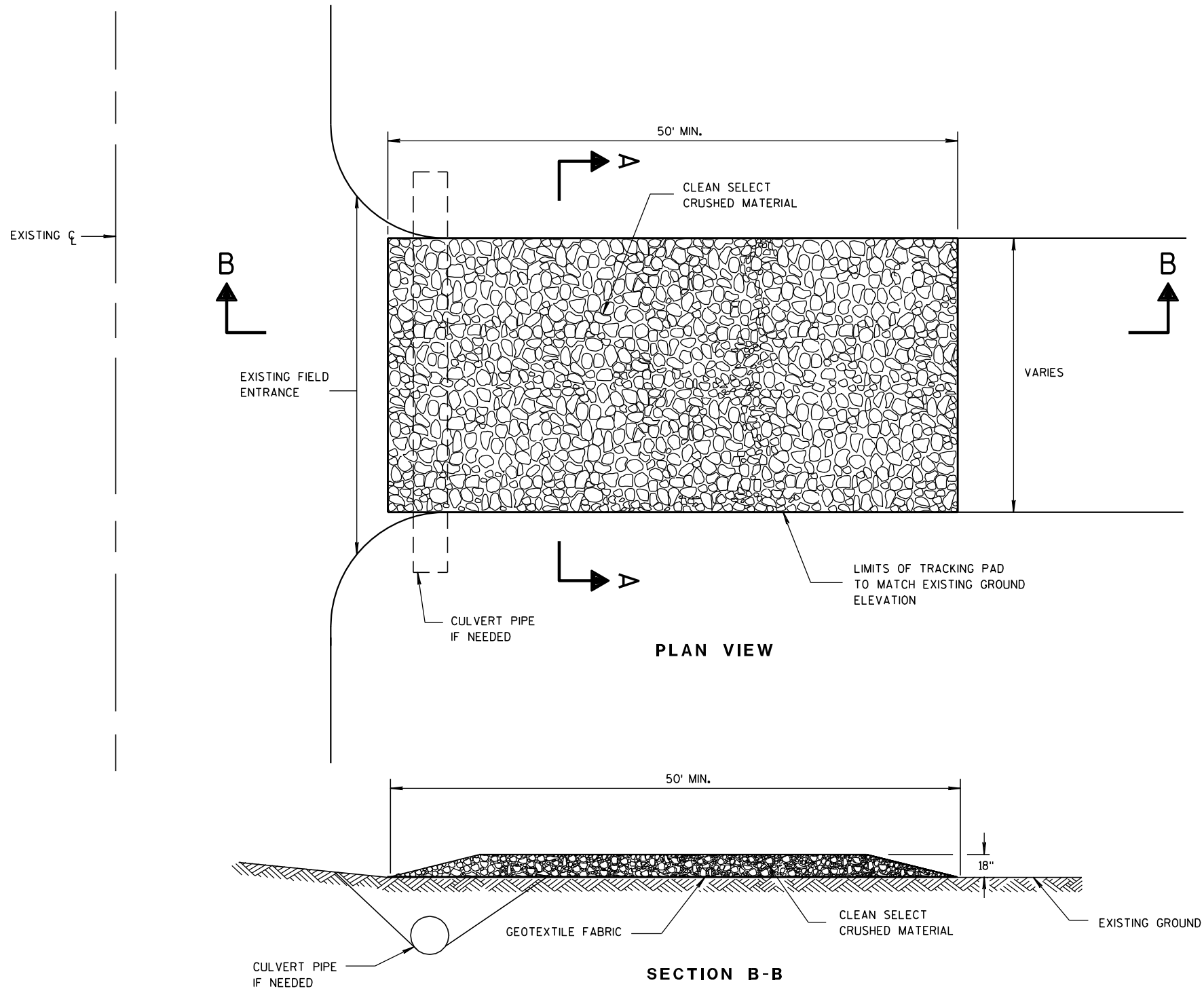
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Cannestra
DATE
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER



TRACKING PAD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRACKING PAD SHALL BE INSPECTED DAILY. DEFICIENT AREAS SHALL BE REPAIRED OR REPLACED IMMEDIATELY.

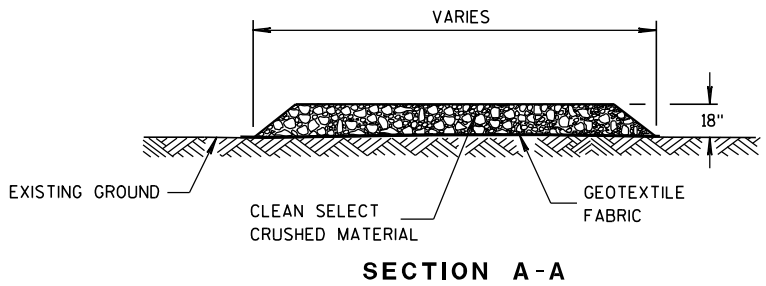
TRACKING PAD TO BE REMOVED AFTER CONSTRUCTION IS COMPLETED.

TRACKING PAD SHALL BE THE FULL WIDTH OF THE EGRESS POINT.

SURFACE WATER MUST BE PREVENTED FROM PASSING THROUGH THE TRACKING PAD. FLOWS SHALL BE DIVERTED AWAY, AROUND OR CONVEYED UNDER THE TRACKING PAD.

CULVERT PIPE OR OTHER BMP USED TO DIVERT WATER AWAY, AROUND OR UNDER THE TRACKING PAD SHALL BE DESIGNED TO CONVEY THE 2 YEAR - 24 HOUR EVENT.

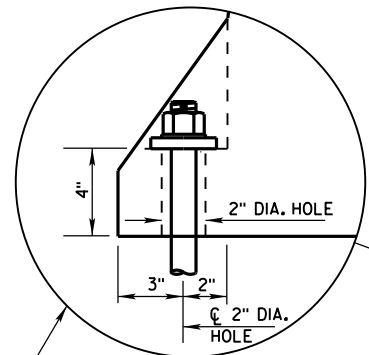
THE COST OF ADDITIONAL BMP TO DIVERT WATER ARE INCIDENTAL TO THE TRACKING PAD BID ITEM.



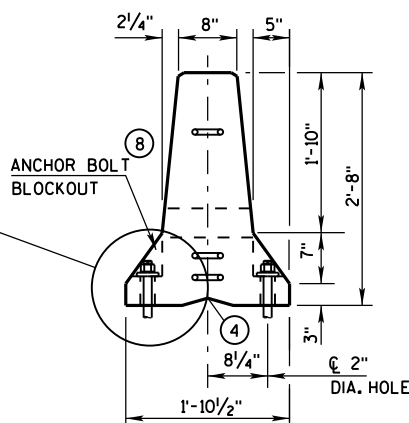
TRACKING PAD

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

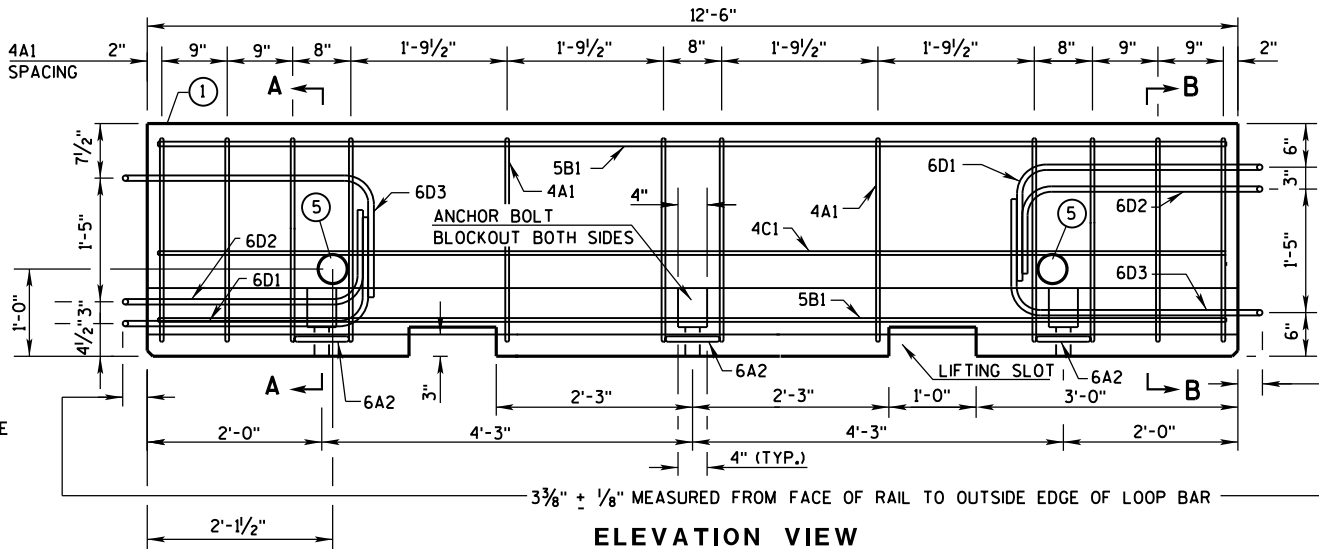
APPROVED
3/24/2011
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



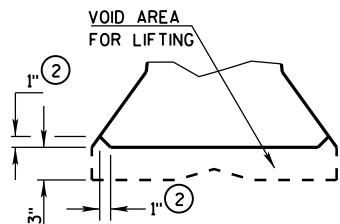
ANCHOR ON TRAFFIC SIDE
ONLY WHEN REQUIRED
(SEE SHEET D FOR ADDITIONAL
ANCHOR DETAIL)



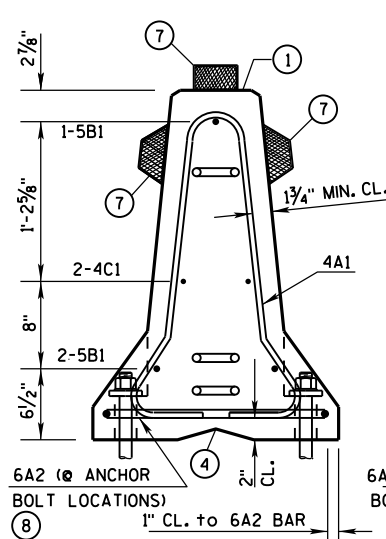
END VIEW



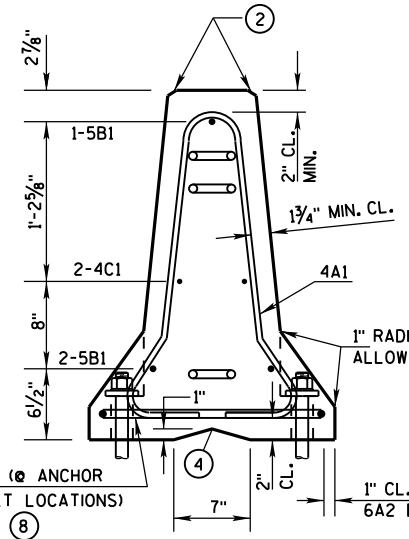
ELEVATION VIEW



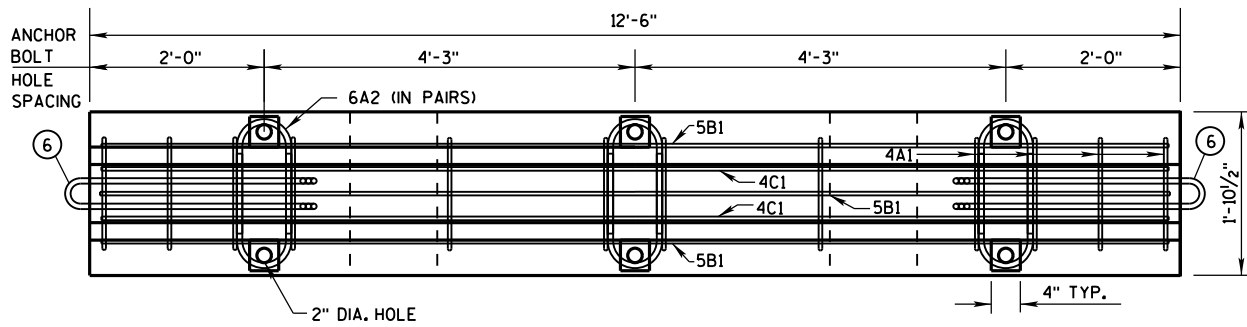
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

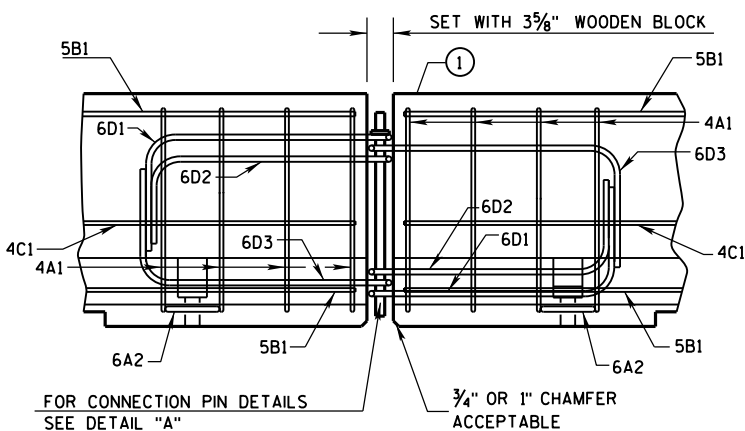


SECTION B-B
(STIRRUP PLACEMENT)

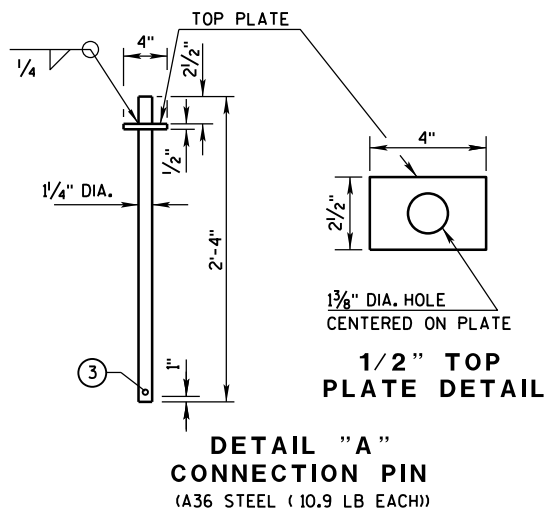


PLAN VIEW

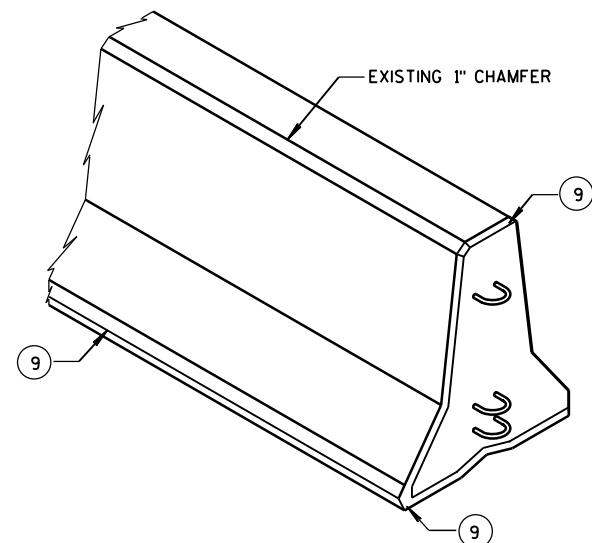
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-15(a) THRU 14B7-15(i).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - TYPE: WICBTP
 - MANUFACTURER
 - DATE MANUFACTURED (MONTH AND YEAR)
- 1" CHAMFER TO PREVENT SPALLING.
- A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- "V" NOTCH IS OPTIONAL.
- THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- SEE SHEET D FOR HOW TO ANCHOR BARRIER. SEE SHEET E FOR WHEN TO ANCHOR BARRIER.
- 1" CHAMFER OPTIONAL.

f'c = 4,000 psi

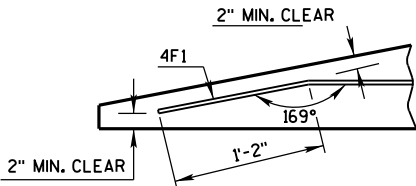
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

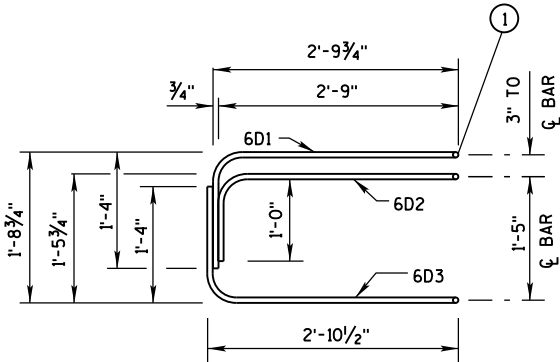
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

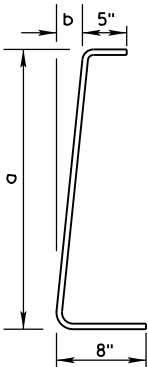
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

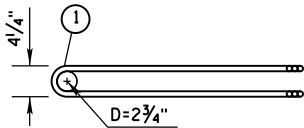
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

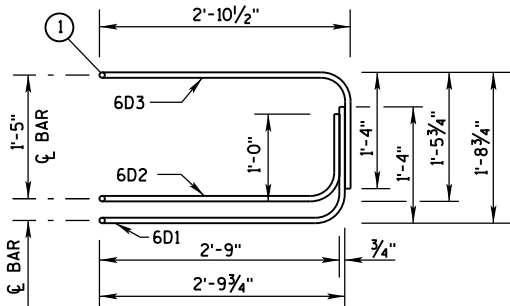
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

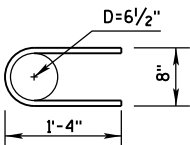


PLAN VIEW
LOOP BAR ASSEMBLY

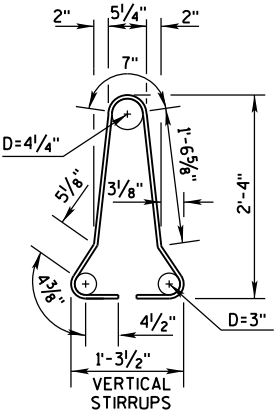
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

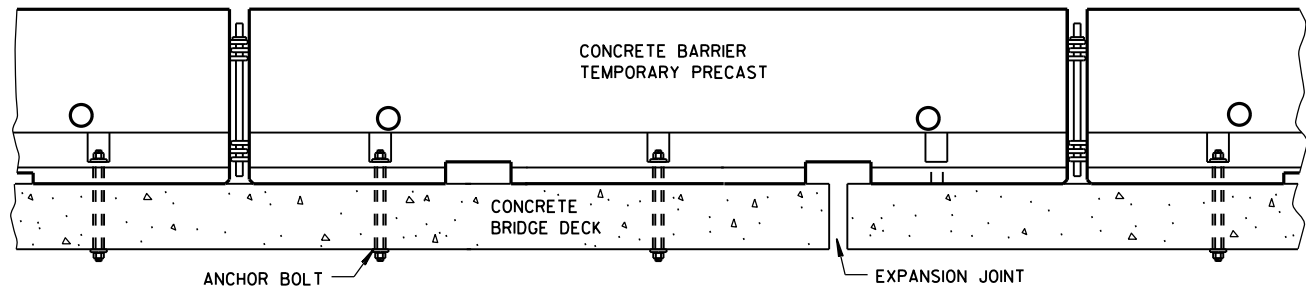
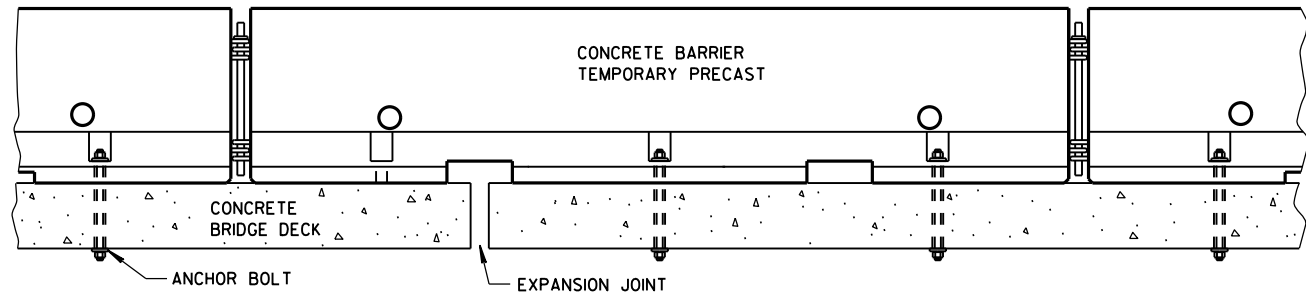


4A1

BARRIER SECTION

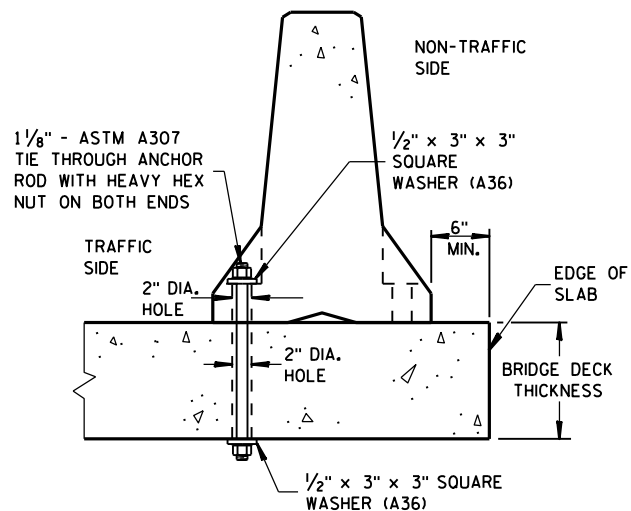
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



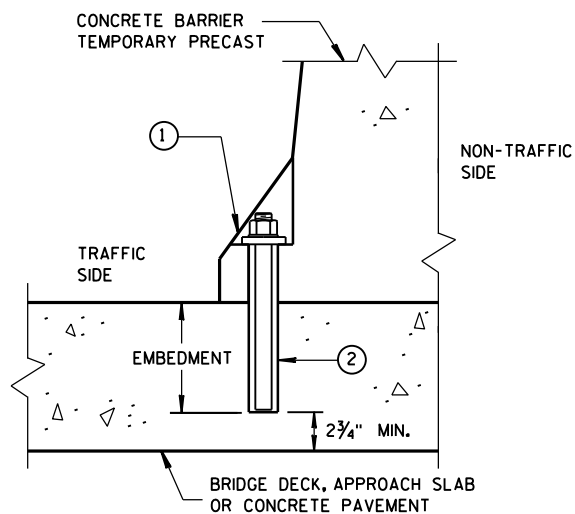
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



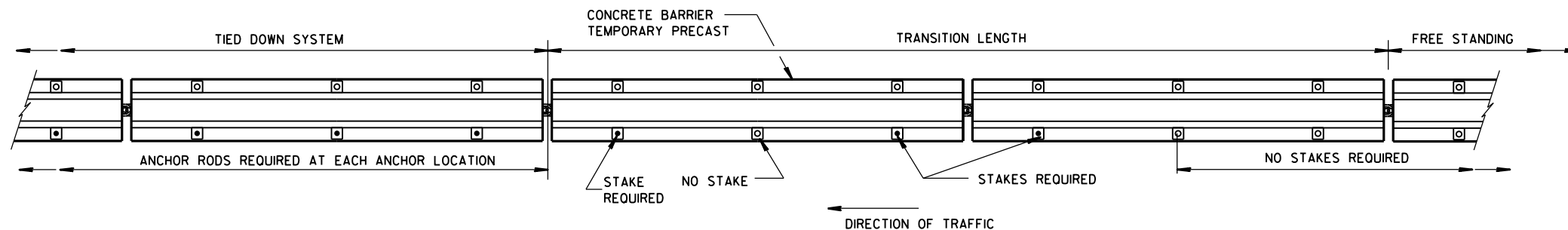
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



REMOVABLE ADHESIVE ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



PLAN VIEW FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

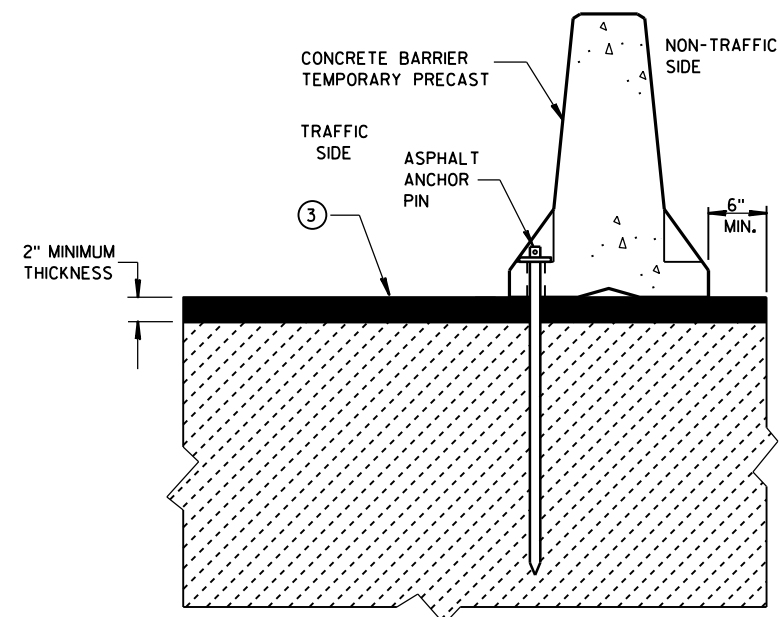
(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

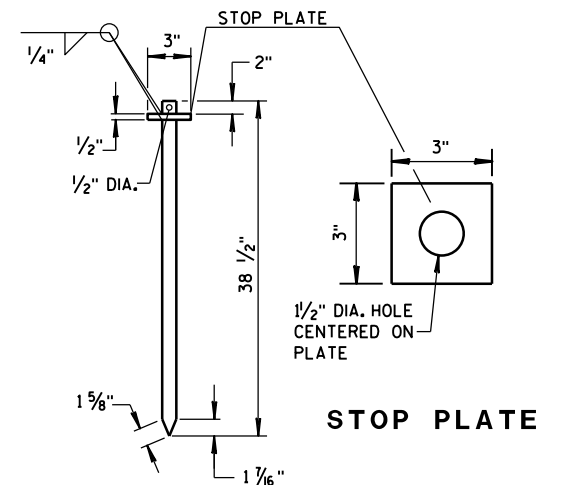
SEE SHEET E FOR WHEN TO ANCHOR. OTHER PARTS OF THE PLAN MAY SHOW ADDITIONAL LOCATIONS REQUIRING ANCHORING.

REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERCIAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.

- ① 1/8" DIAMETER A307 THREADED ROD, 1/2" X 3" X 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ② ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.12 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.
- ③ ASPHALT SURFACE SHOWN. CONTRACTOR MAY DRILL THROUGH CONCRETE PAVEMENT AND THEN DRIVE ASPHALT ANCHOR PIN.



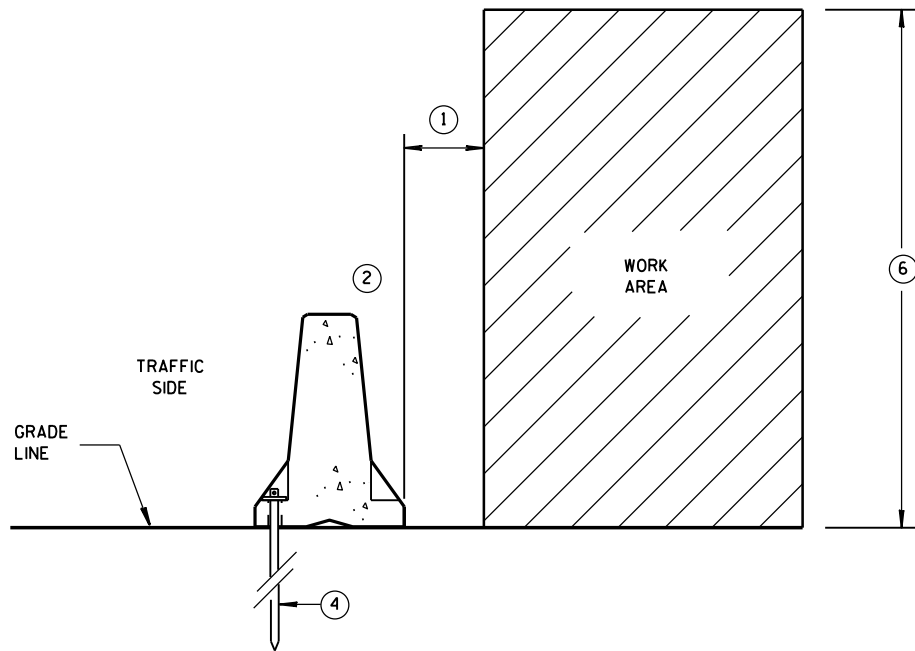
STAKE DOWN INSTALLATION FOR ASPHALTIC SURFACE



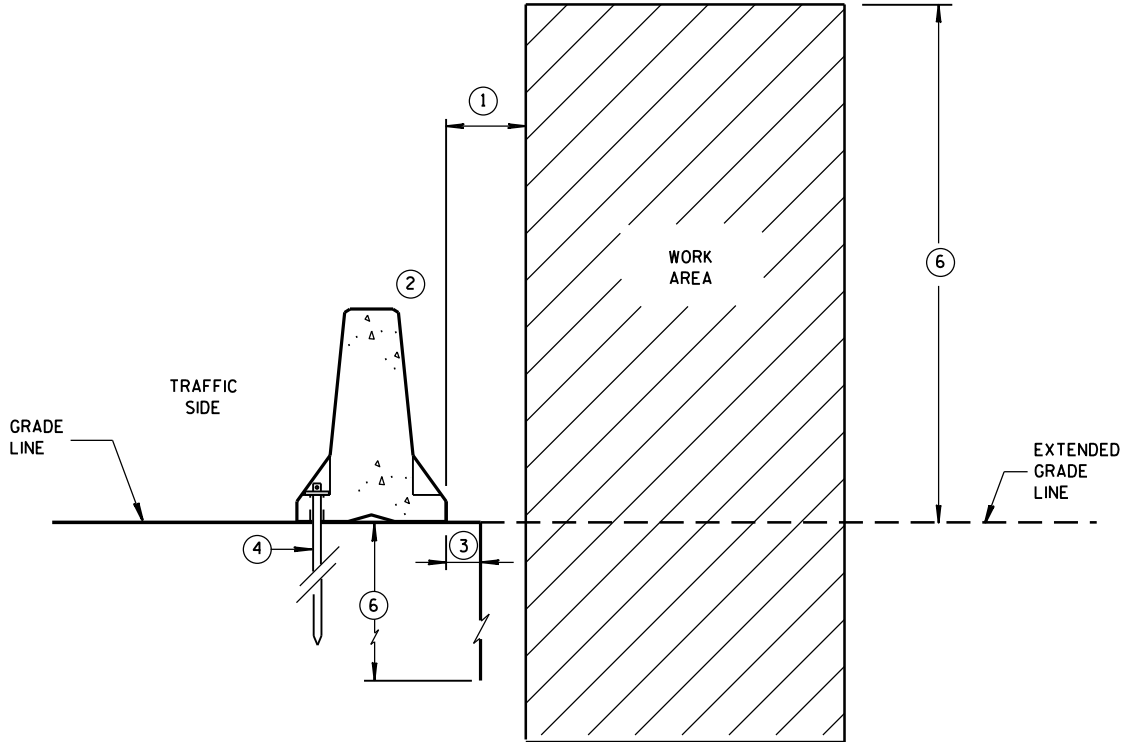
ASPHALT ANCHOR PIN (ASTM A36 STEEL)

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



ANCHORED BARRIER SPACE REQUIREMENTS
FOR HAZARDS EXTENDED
ABOVE THE GRADE LINE

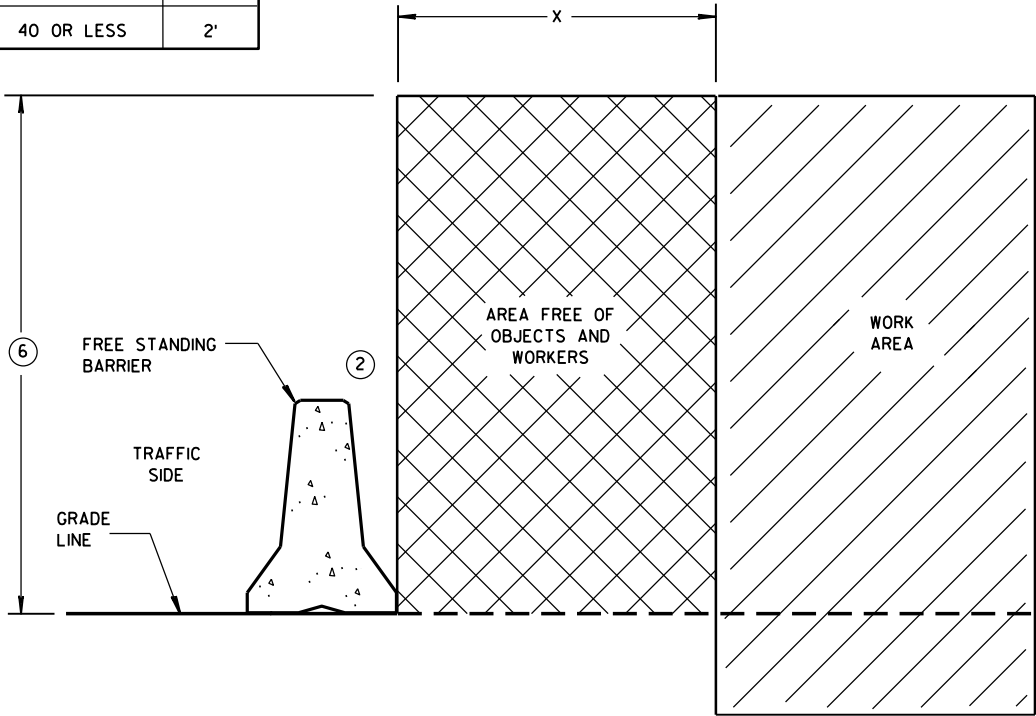


ANCHORED BARRIER SPACE REQUIREMENTS
ON VERTICAL DROP OFFS

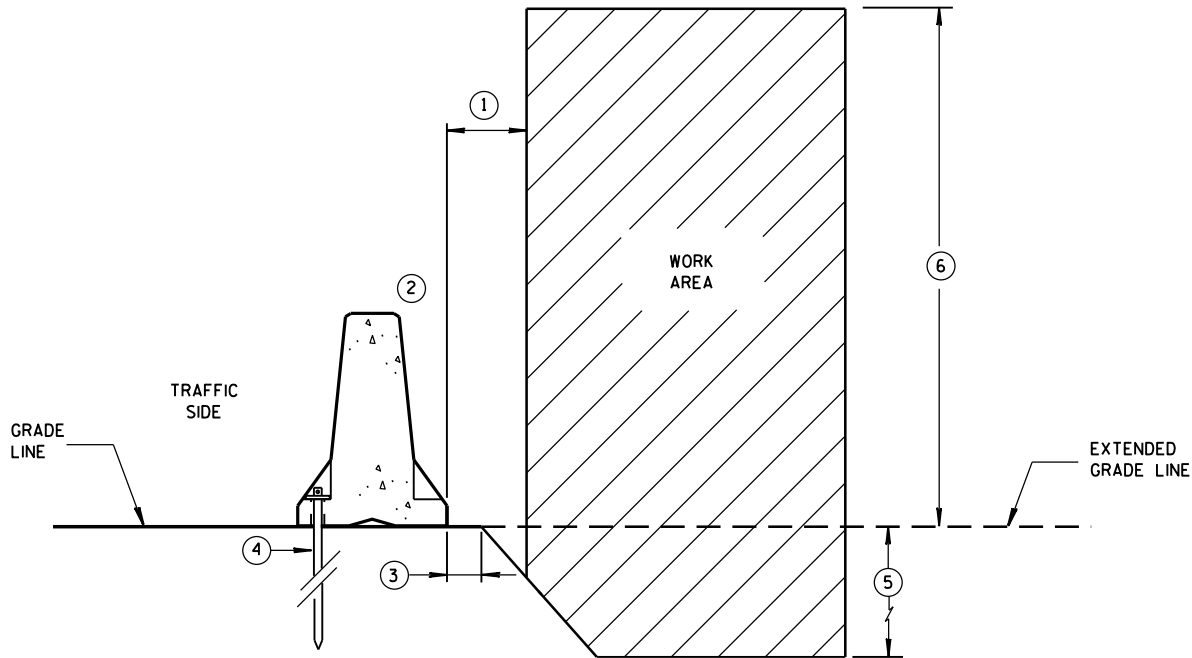
GENERAL NOTES

- ① WHEN OBJECTS EXTEND ABOVE THE GRADE, A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT. SEE OTHER DETAILS FOR FOR THE MINIMUM OFFSET FROM BACK OF BARRIER TO SLOPES OR VERTICAL DROPS.
- ② OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR LEANED AGAINST THE BARRIER WITHOUT PERMISSION OF THE PROJECT ENGINEER.
- ③ SEE OTHER DETAIL ON SHEET "D" FOR SPACE REQUIREMENTS.
- ④ SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR A STAKE DOWN FOR ASPHALTIC SURFACE TREATMENT DETAILS. ASPHALTIC ANCHOR SHOWN.
- ⑤ DEPTH OF 3 FEET OR MORE.
- ⑥ Y = 6'-6".

POSTED SPEED MPH	X
45 OR GREATER	4'
40 OR LESS	2'



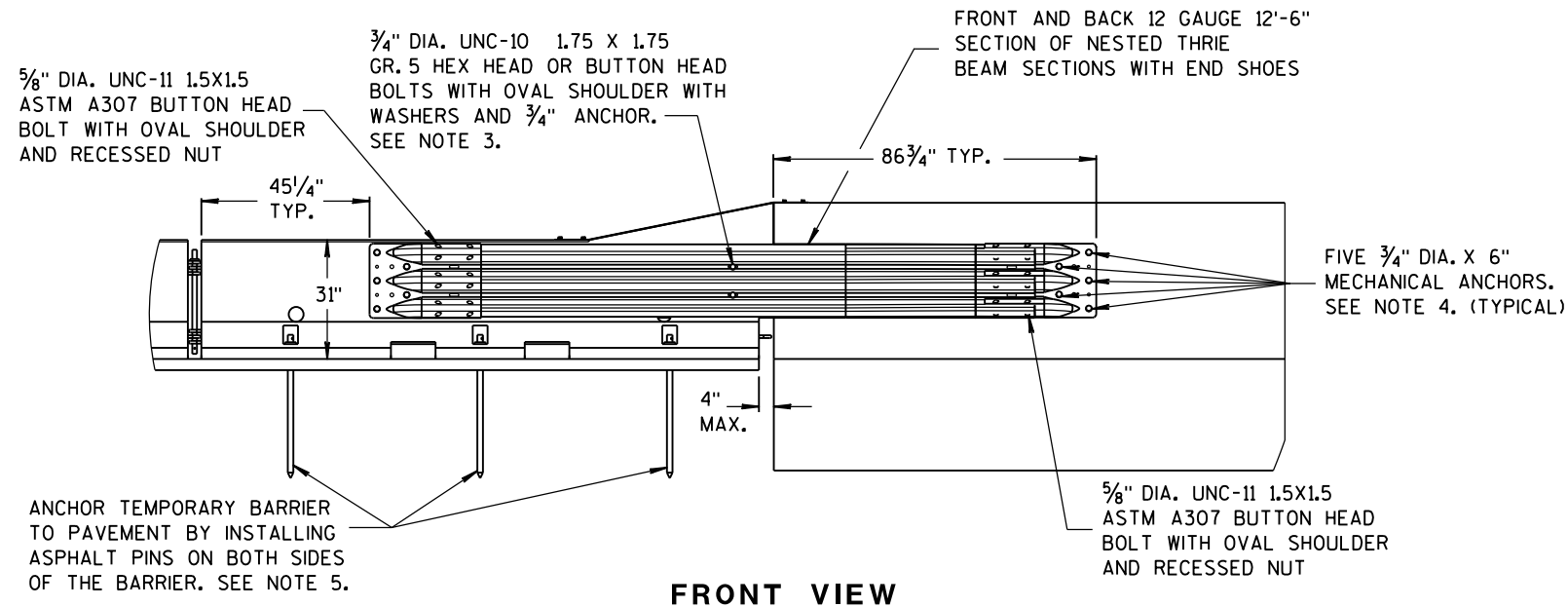
FREE STANDING BARRIER SPACE REQUIREMENTS



ANCHORED BARRIER SPACE REQUIREMENTS
ON SLOPES

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW

NOTES

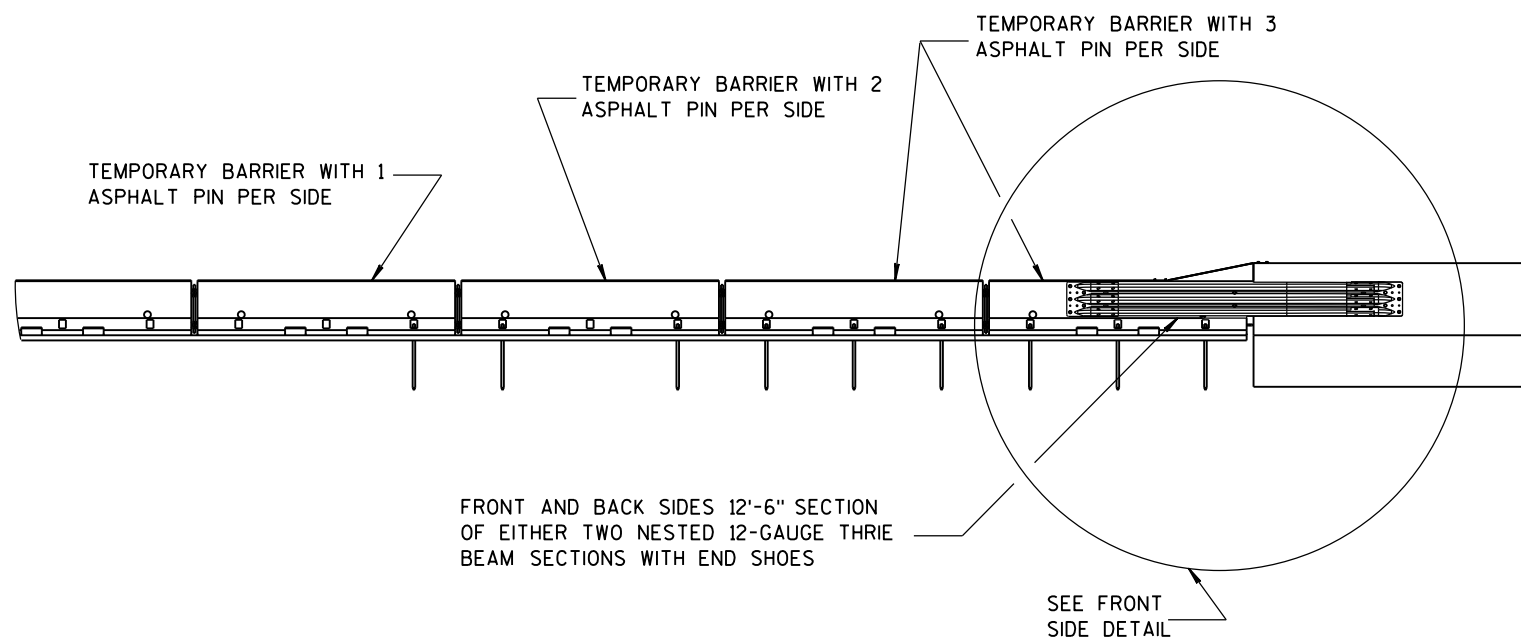
NESTED THRIE BEAM IS REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS REGARDLESS OF TRAFFIC.

1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.

4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.

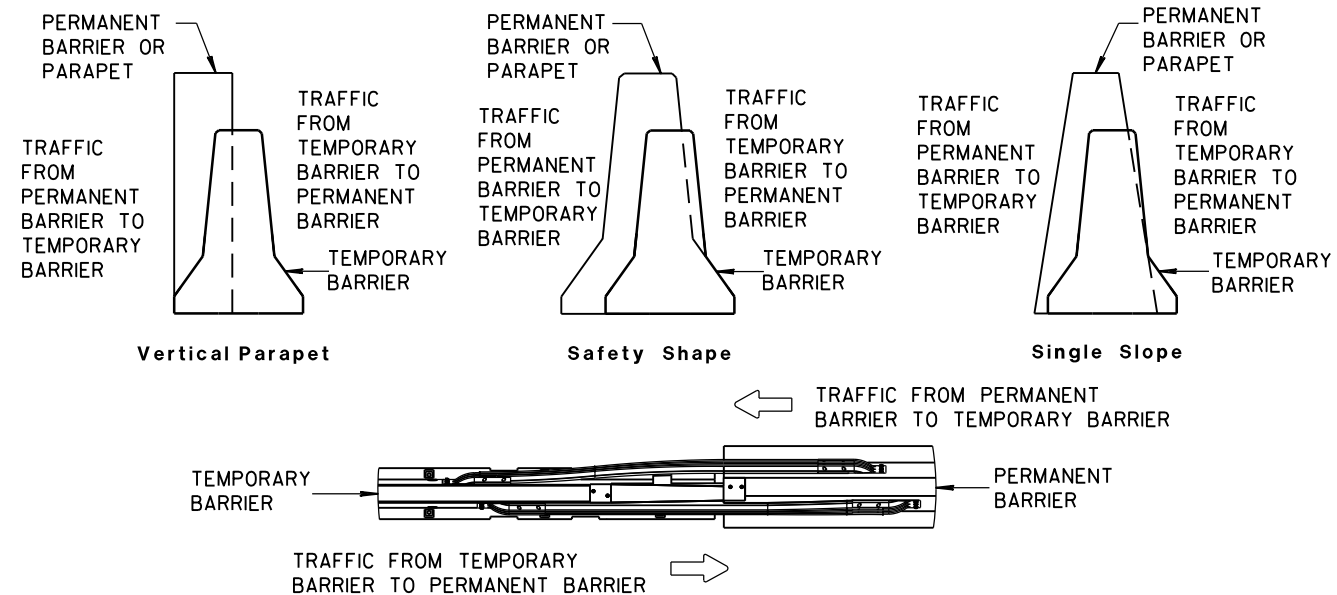
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.

6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

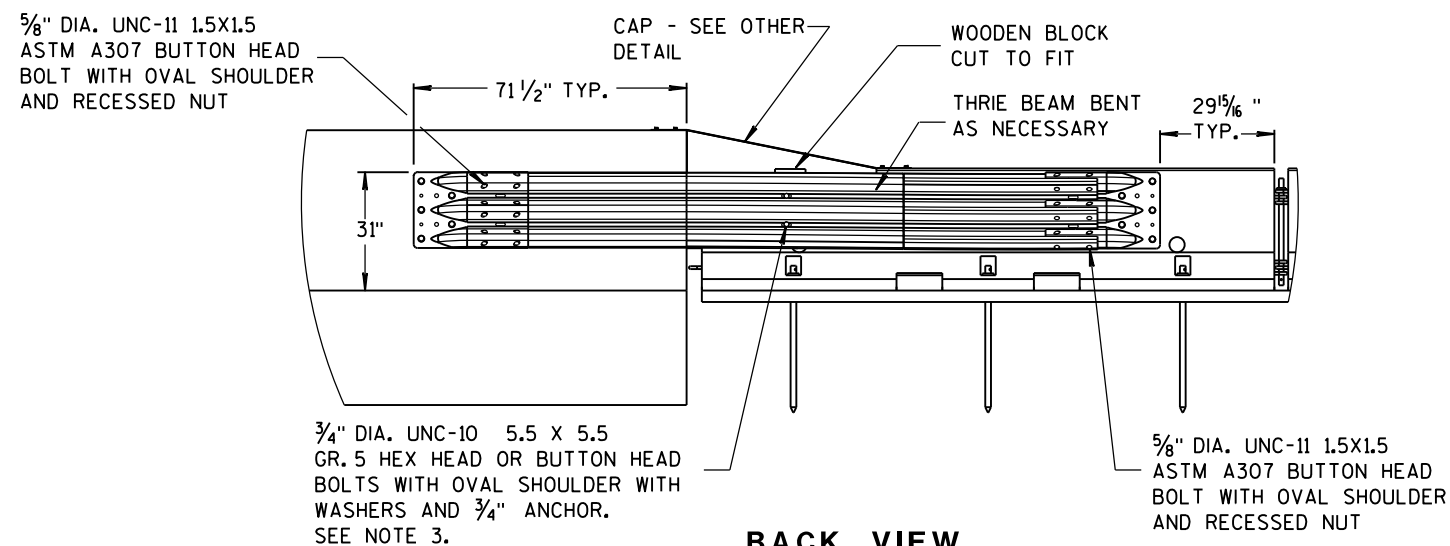


FRONT VIEW

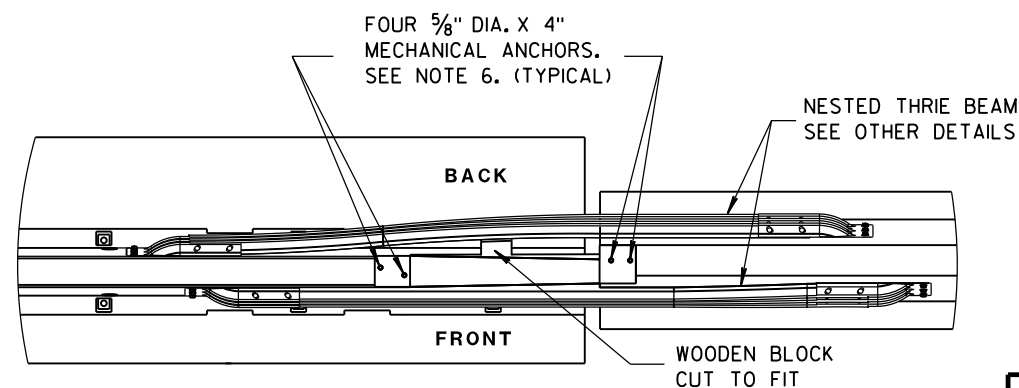
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



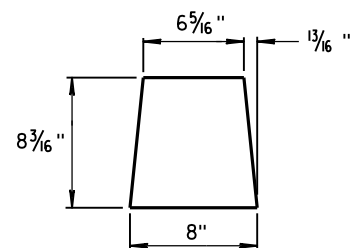
BACK VIEW



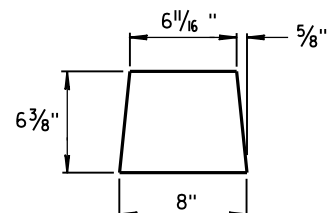
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

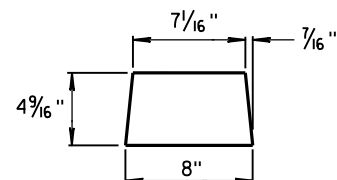
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



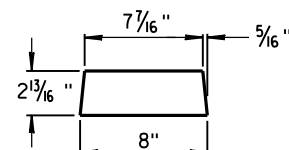
GUSSET 1



GUSSET 2

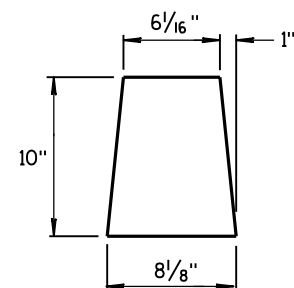


GUSSET 3

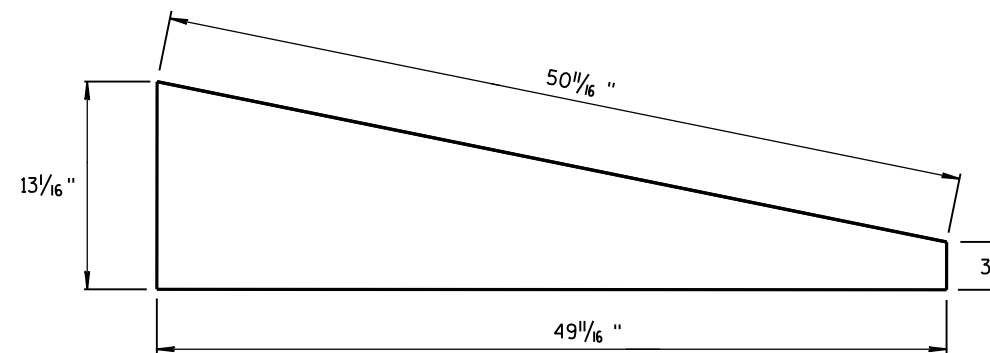


GUSSET 4

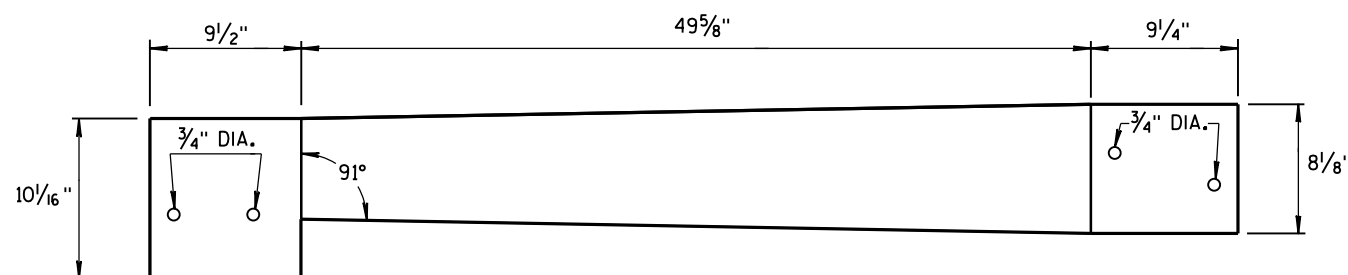
GUSSETS



END PLATE



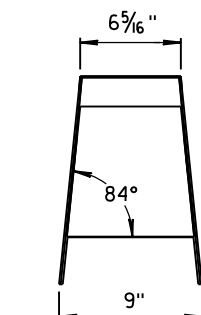
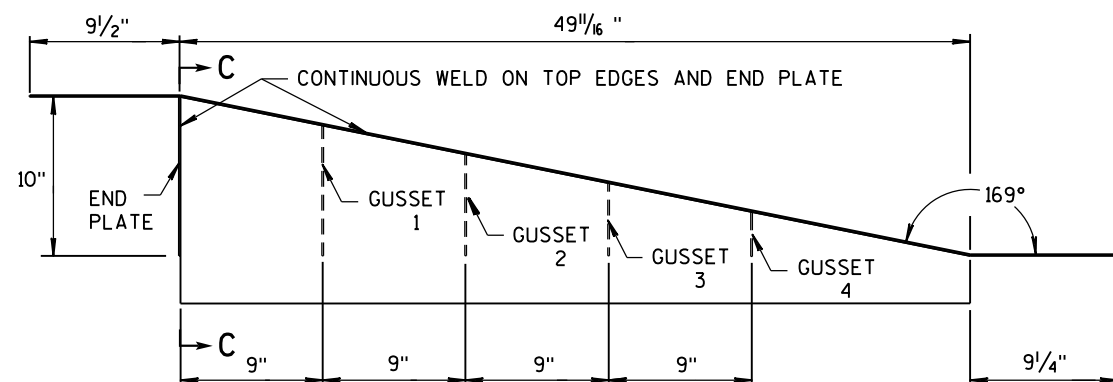
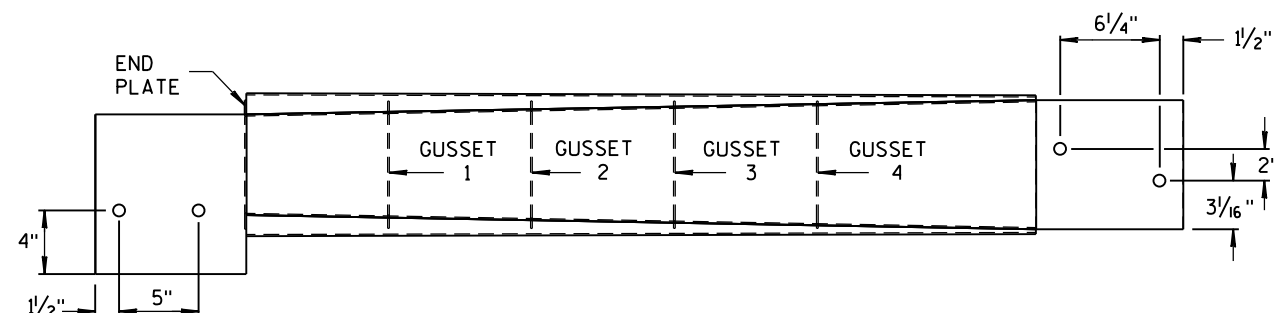
SIDE PLATE



TOP PLATE

**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

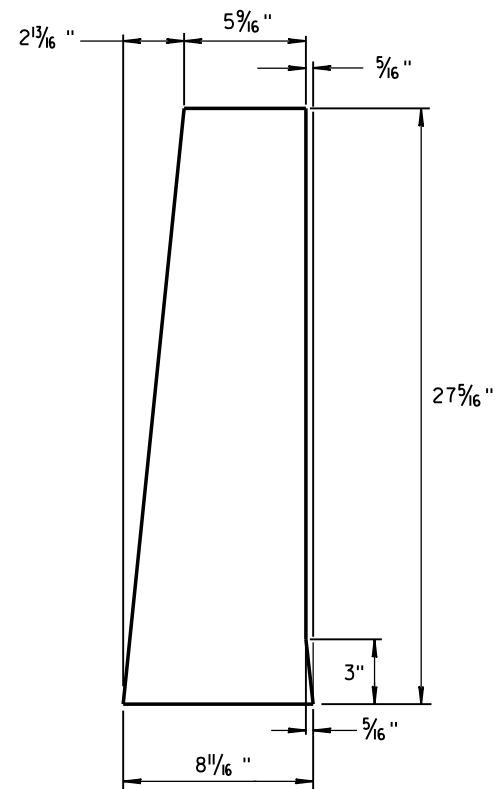
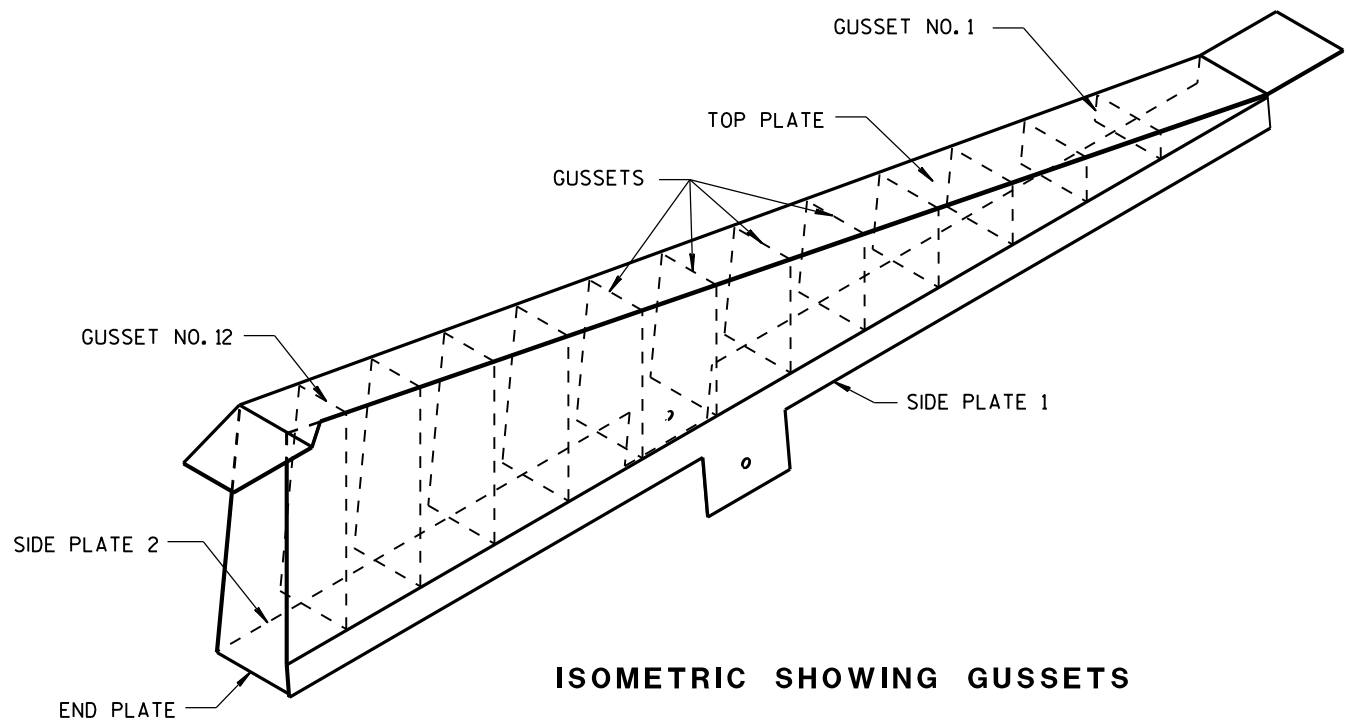
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

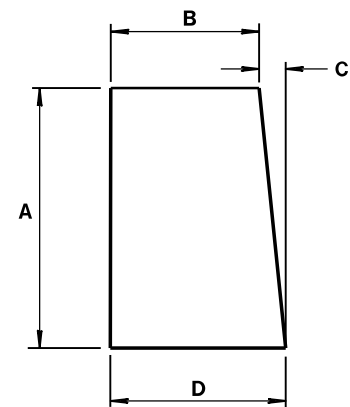
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

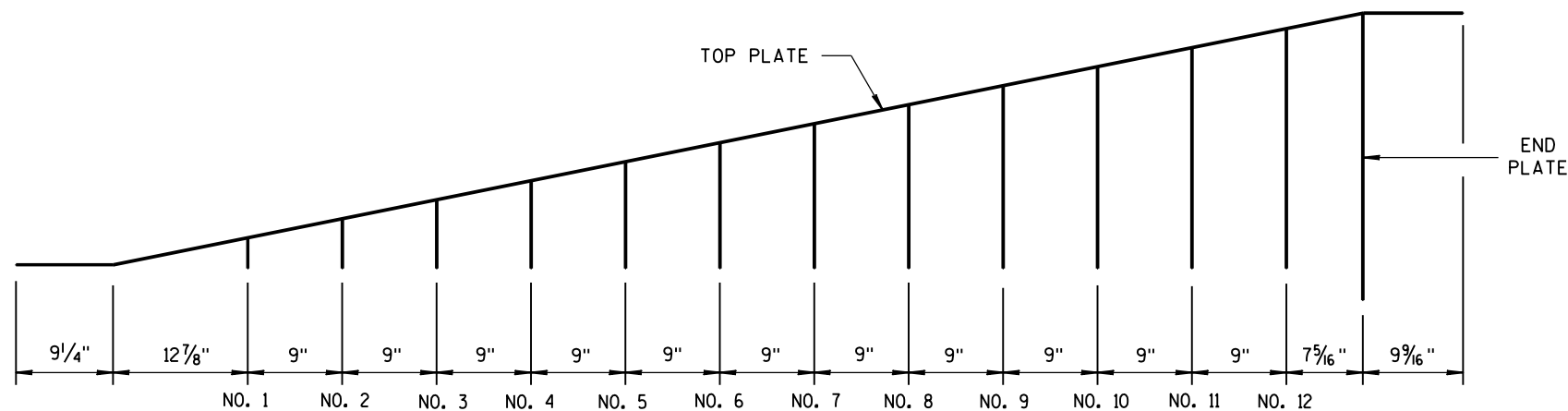


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16 "
5	10 1/8"	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16"	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16"	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

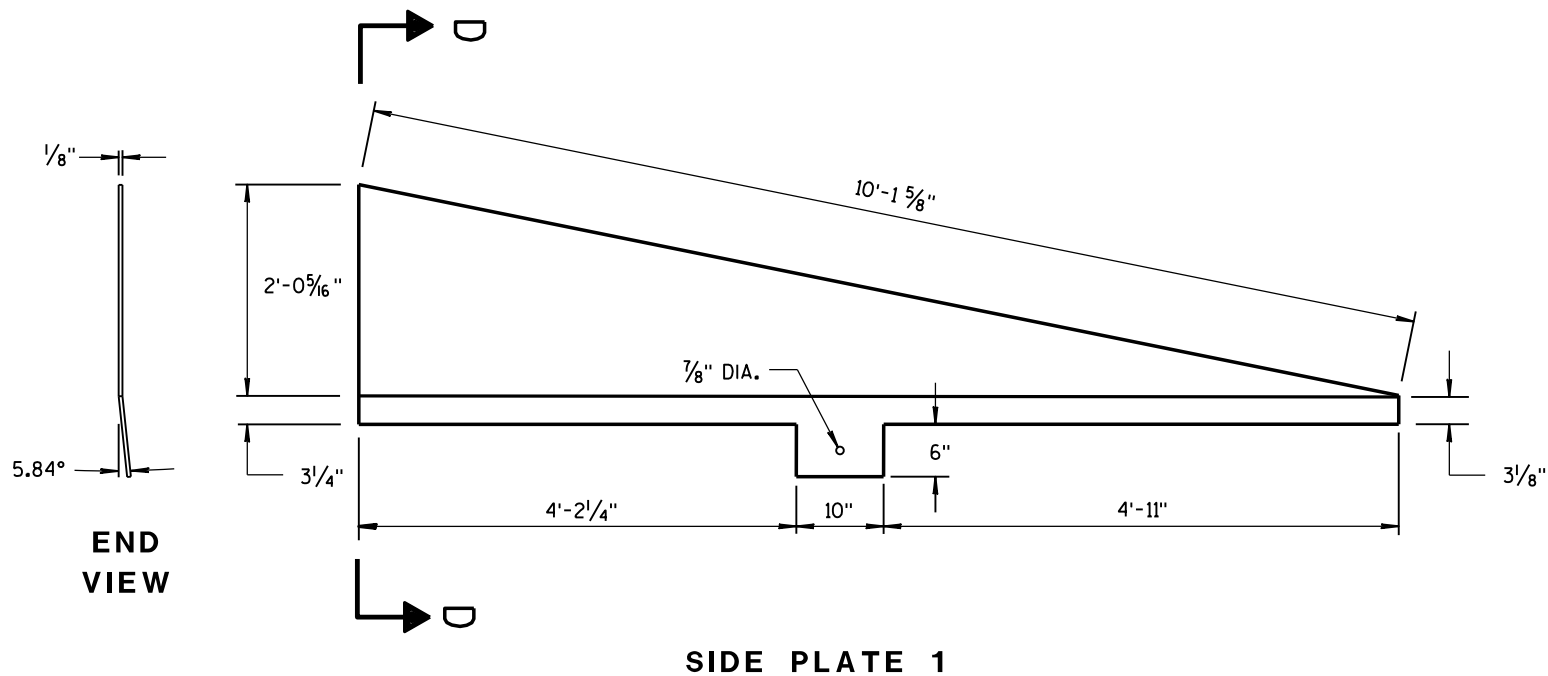
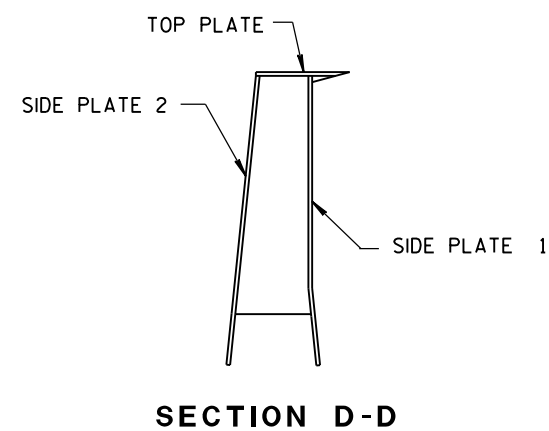
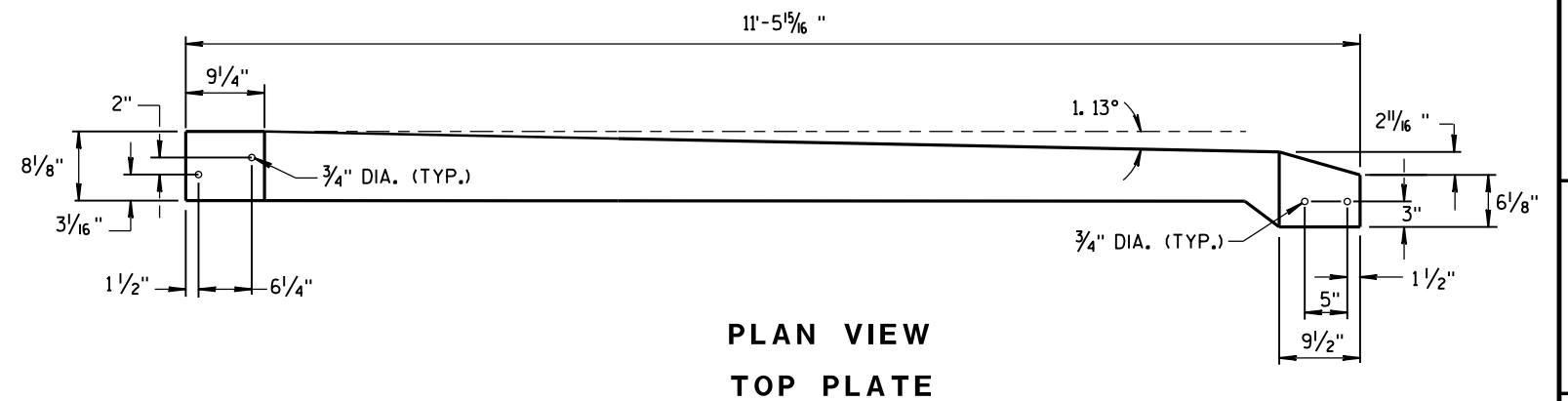
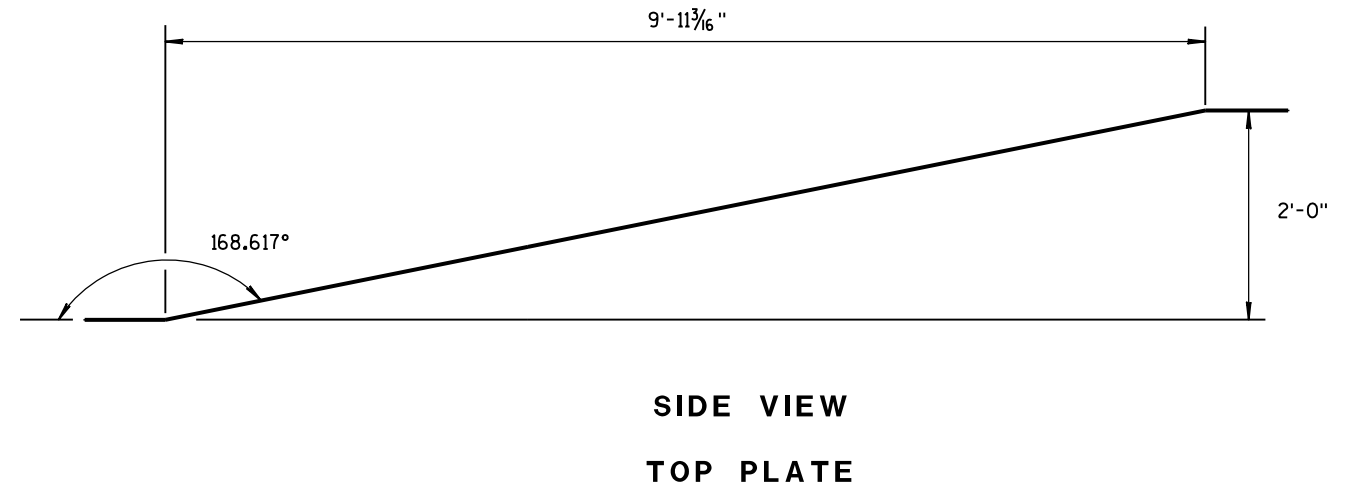
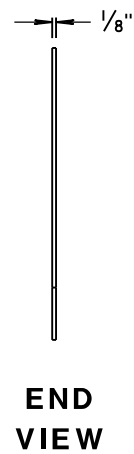
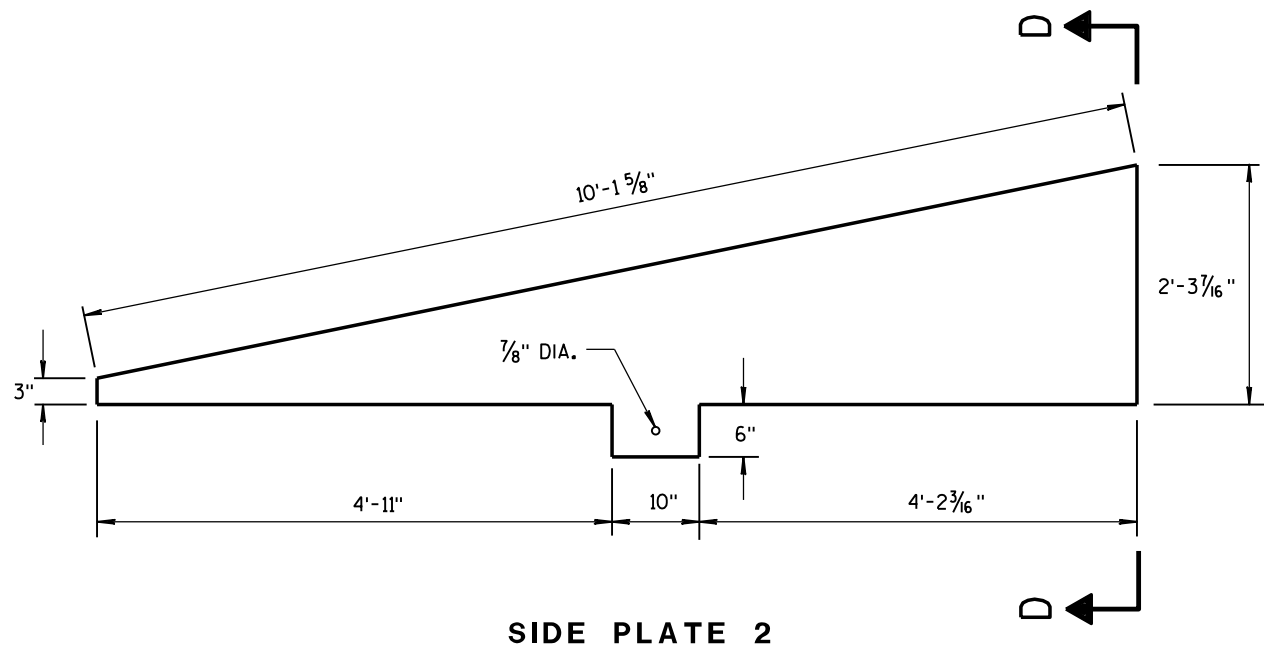
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

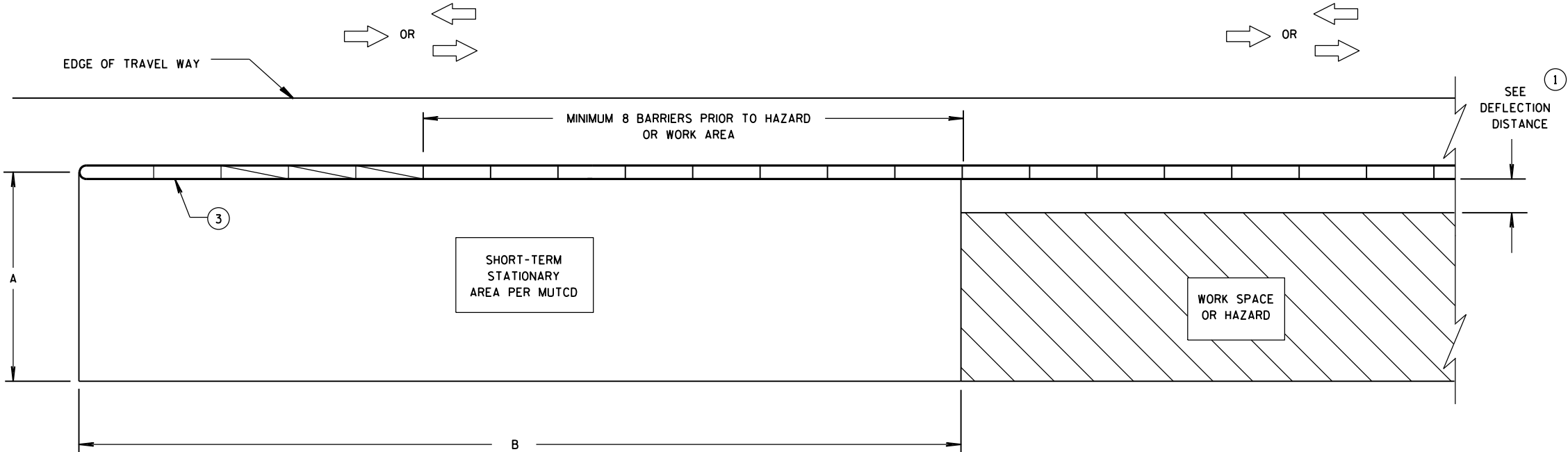
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

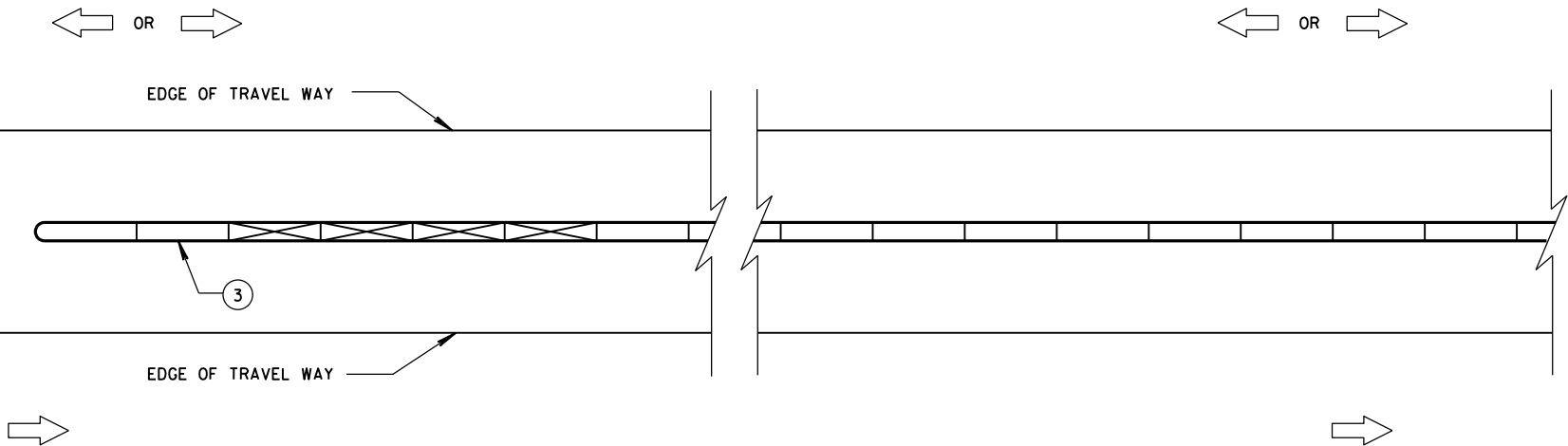


**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Rodney Taylor ROADWAY STANDARD DEVELOPMENT UNIT SUPERVISOR
FHWA	



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER**



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER**

GENERAL NOTES

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.

TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

- ① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.
- ② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.
- ③ ANCHOR TEMPORARY BARRIER ACCORDING TO CRASH CUSHION OR SAND BARREL MANUFACTURER'S RECOMMENDATIONS. IF MANUFACTURER'S RECOMMENDATIONS ARE NOT PROVIDED, ANCHOR 3 PINS ON TRAFFIC SIDE.

DIMENSION A TABLE ②

FACILITY	POSTED SPEED MPH	DIMENSION A	
		MIN. FT	MAX. FT
FREEWAY/EXPRESSWAY	ALL	15	20
NON-FREEWAY/EXPRESSWAY	GREATER THAN OR EQUAL TO 45	10	15
NON-FREEWAY/EXPRESSWAY	LESS THAN 45	8	10
AADT LESS THAN 1,500	ALL	8	10

DIMENSION B TABLE ②

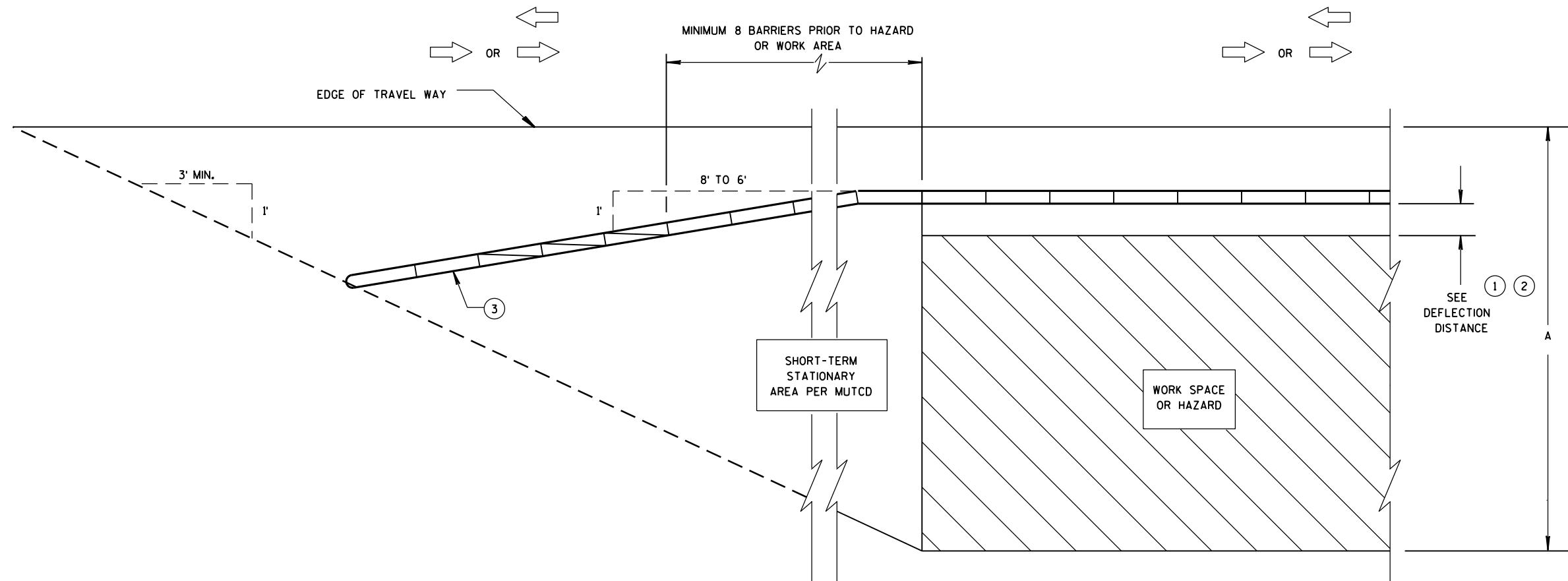
POSTED SPEEDS MPH	DIMENSION B FT
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645

LEGEND

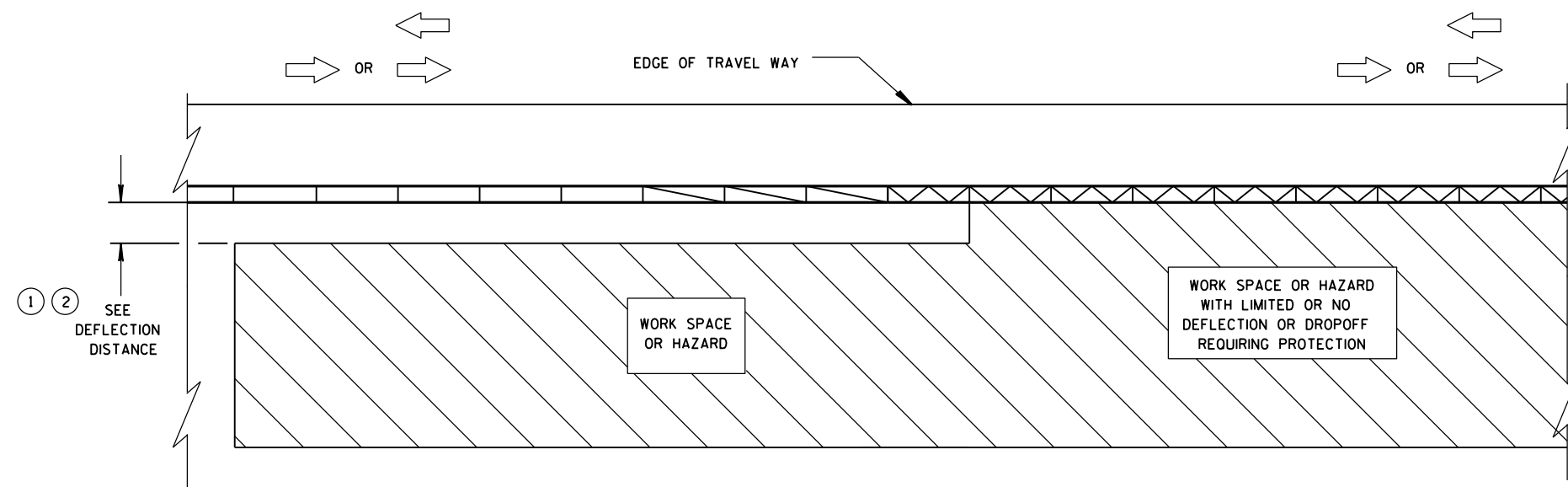
- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



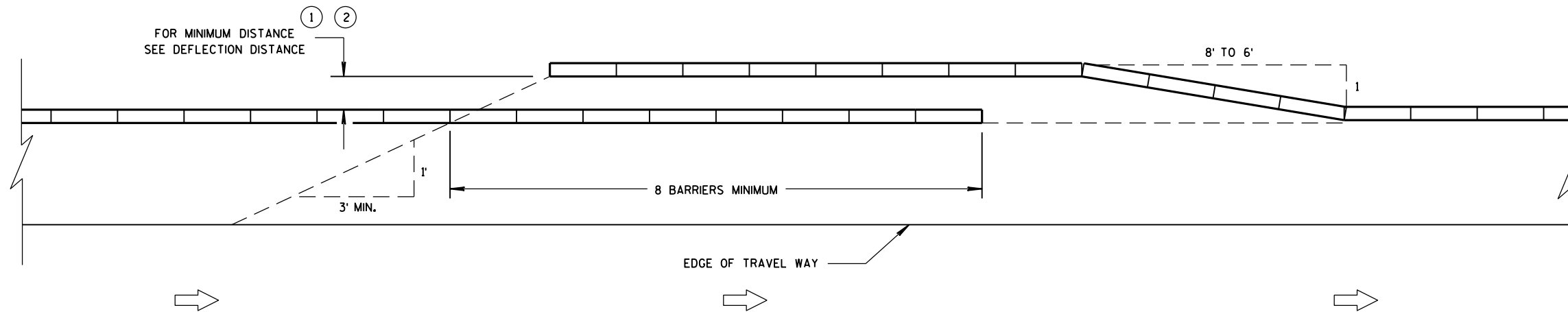
**TRANSITION FROM FREE STANDING TEMPORARY BARRIER
TO ANCHORED BARRIER**

LEGEND

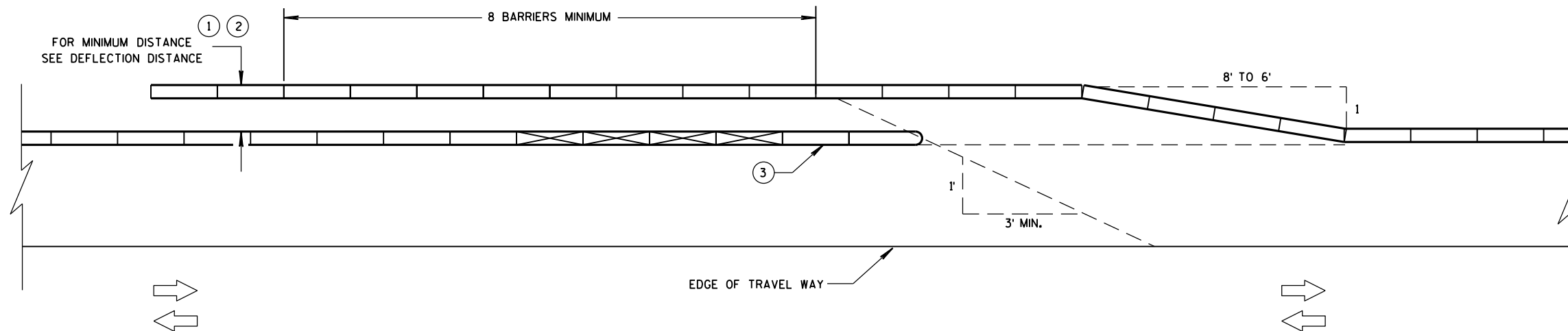
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

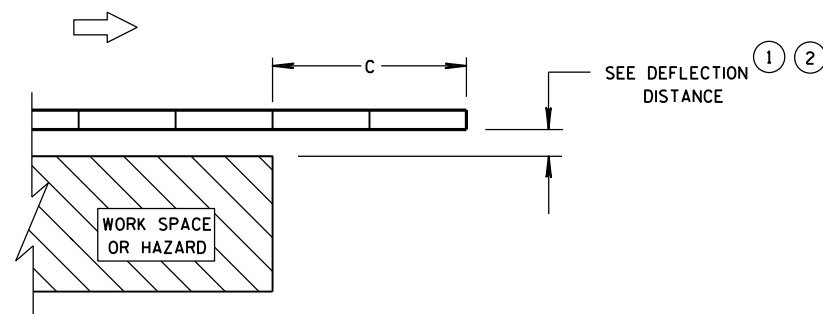
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



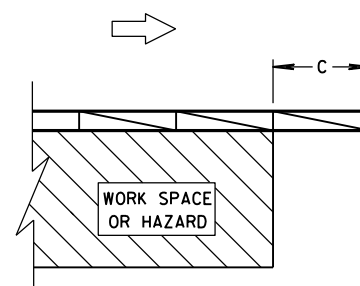
TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC



TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC



**ENDING TEMPORARY BARRIER
DOWNSTREAM - UNANCHORED**



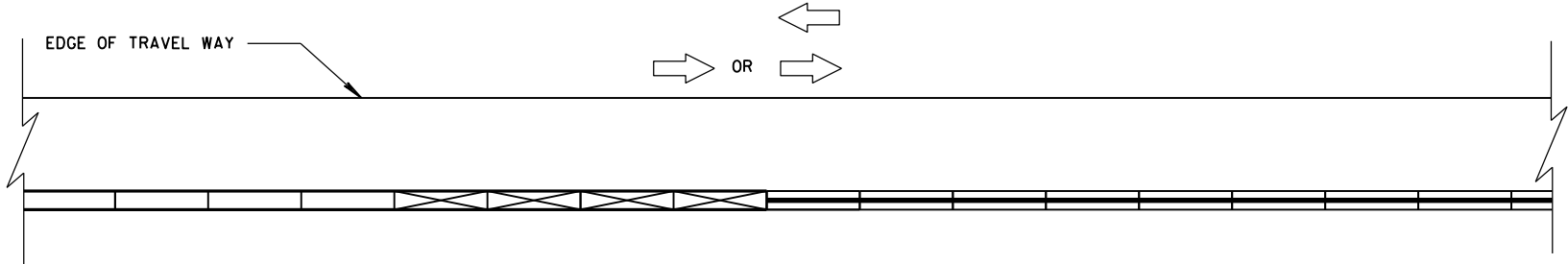
**ENDING TEMPORARY BARRIER
DOWNSTREAM - ANCHORED**

LEGEND

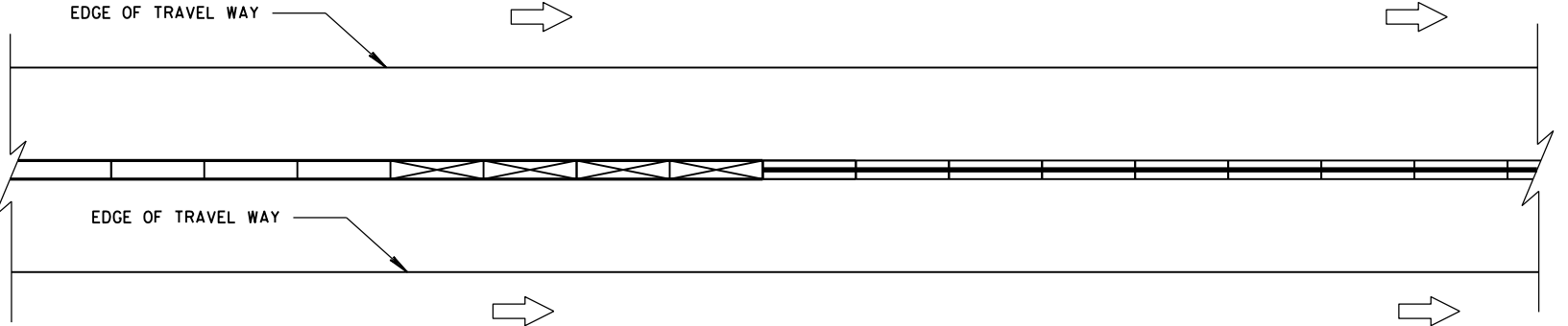
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



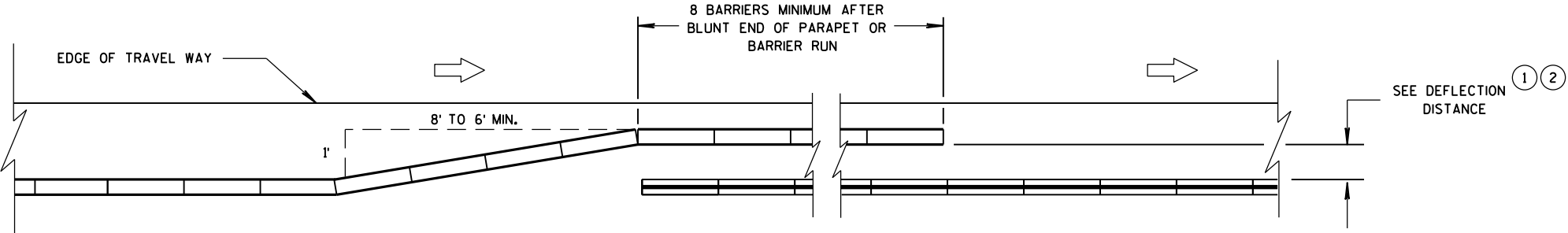
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON ONE SIDE



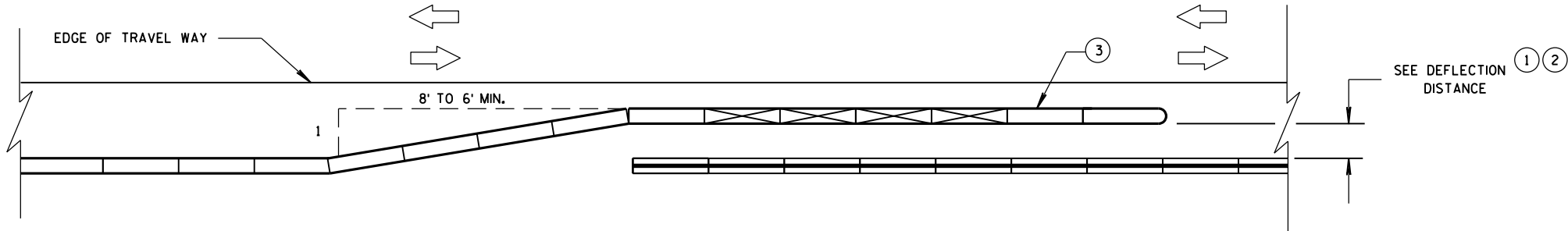
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
ONE WAY TRAFFIC



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
TWO WAY TRAFFIC

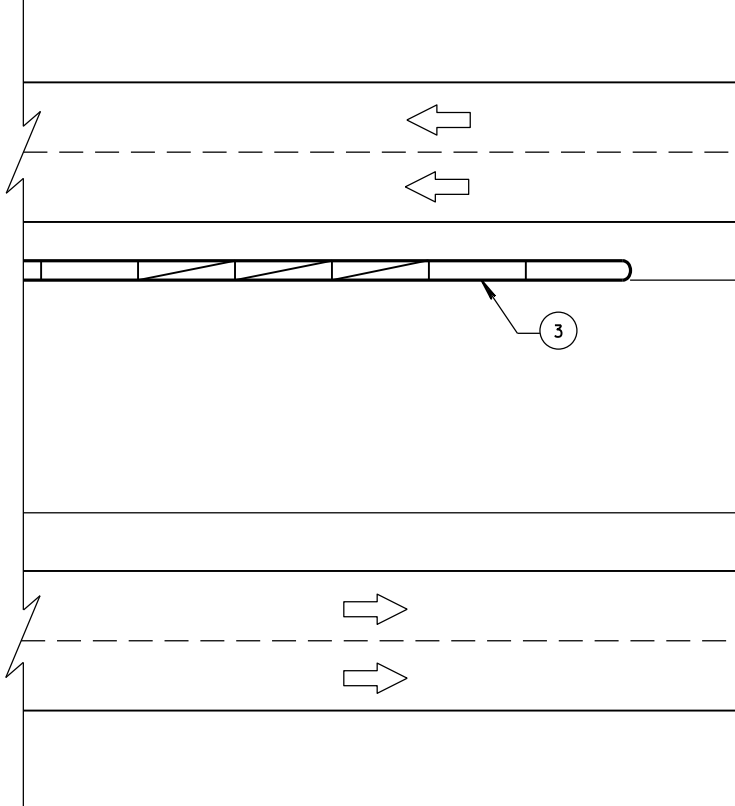
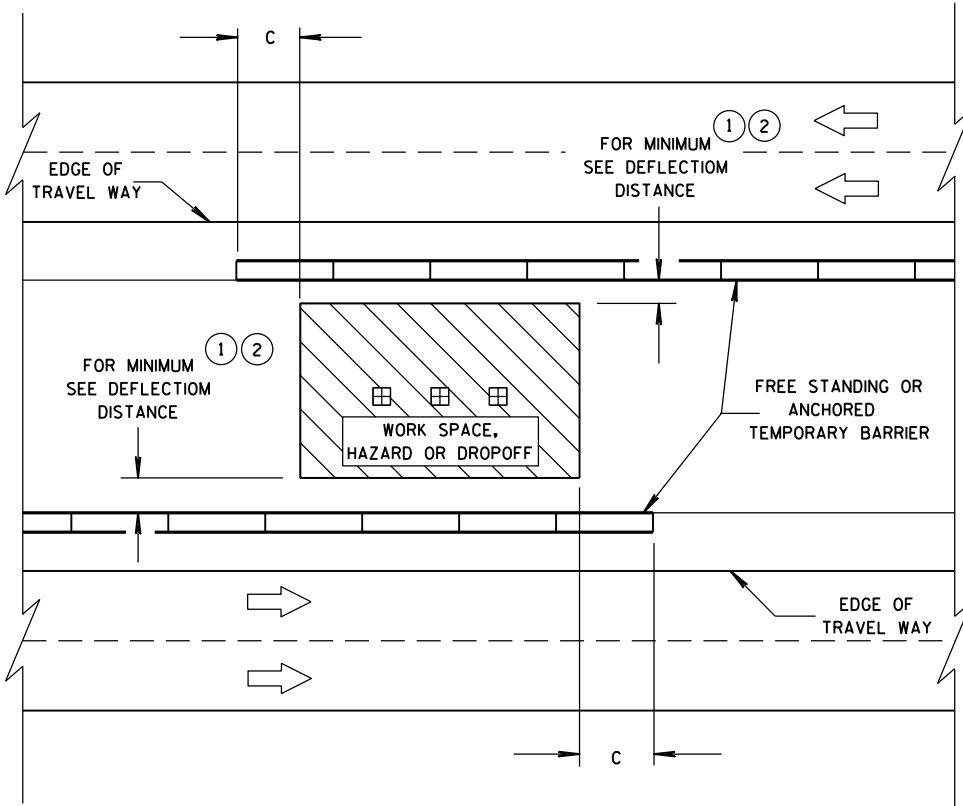
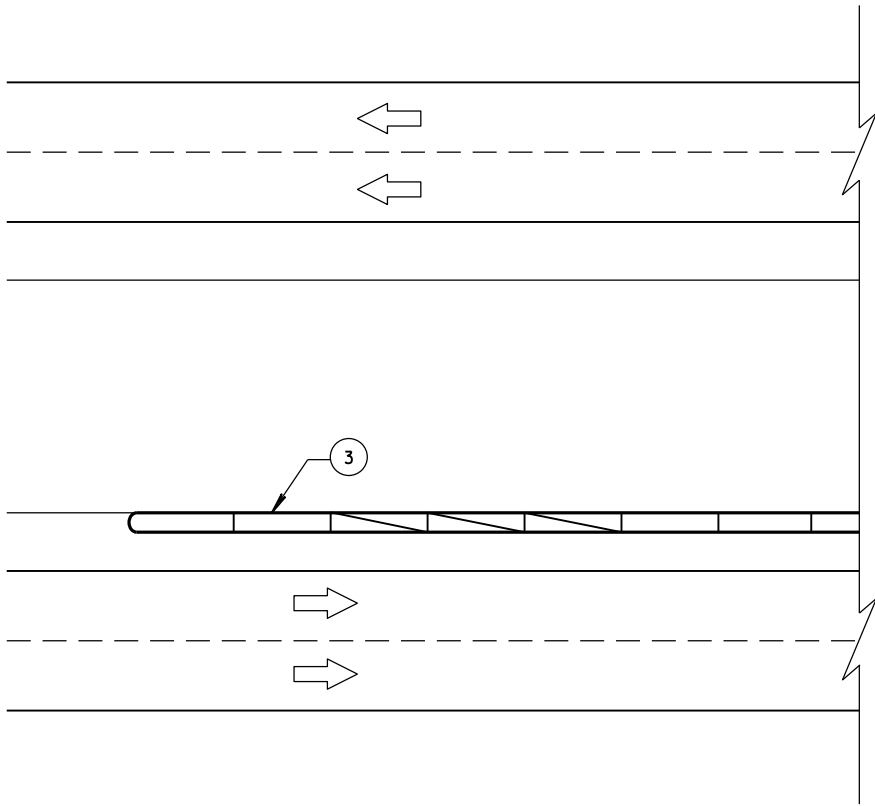
LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

DIMENSION C TABLE

AVAILABLE DEFLECTION DISTANCE	MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT
GREATER THAN 8'	12.5
LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4'	50
LESS THAN OR EQUAL TO 4'	100

6

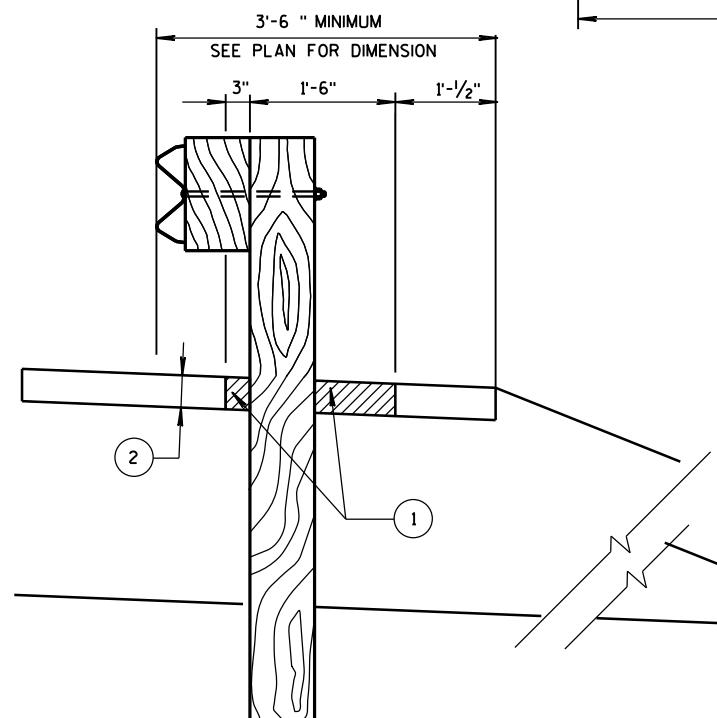


6

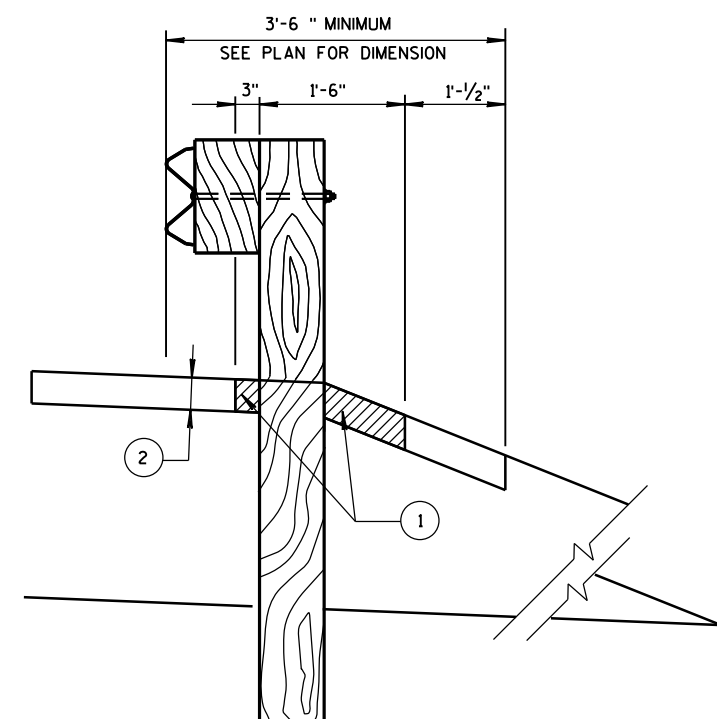
CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

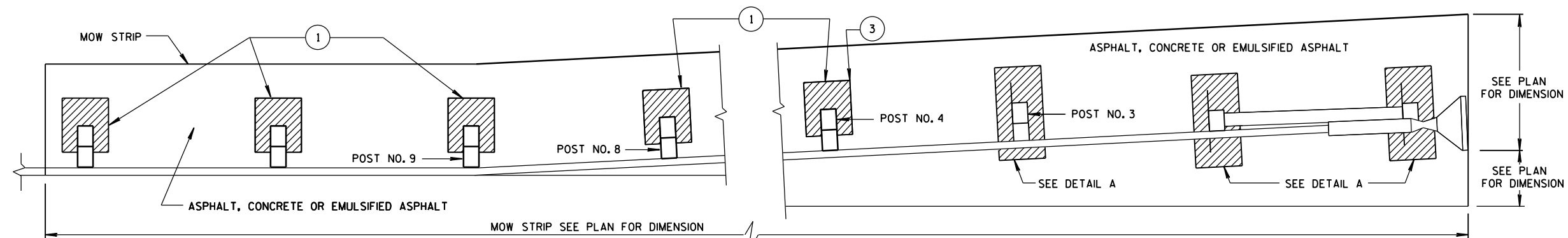
APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



SECTION A-A

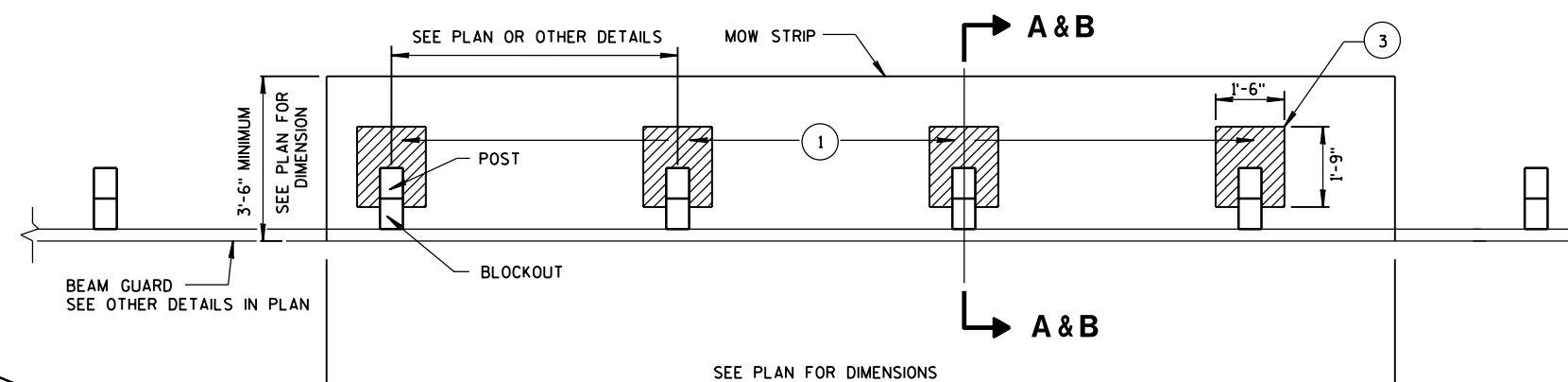


SECTION B-B



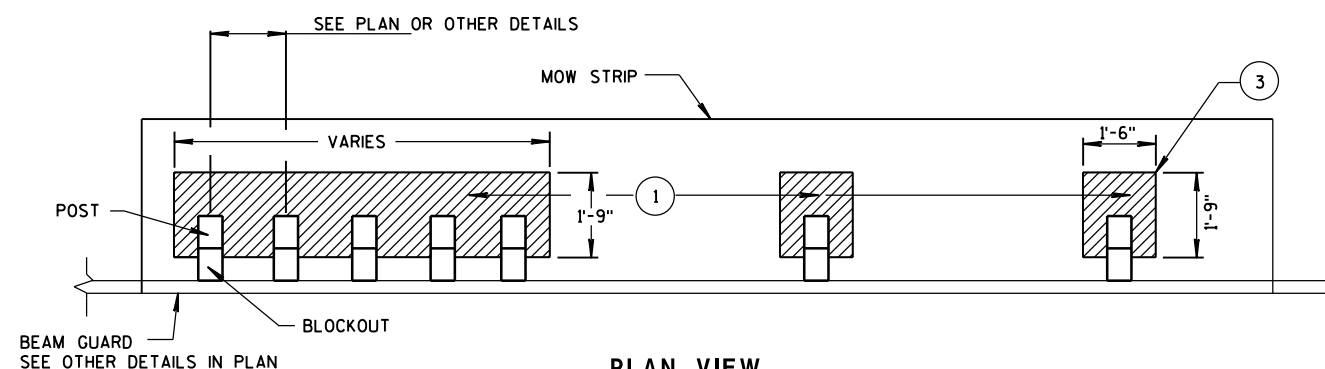
PLAN VIEW

MOW STRIP LAYOUT FOR ENERGY ABORING TERMINAL



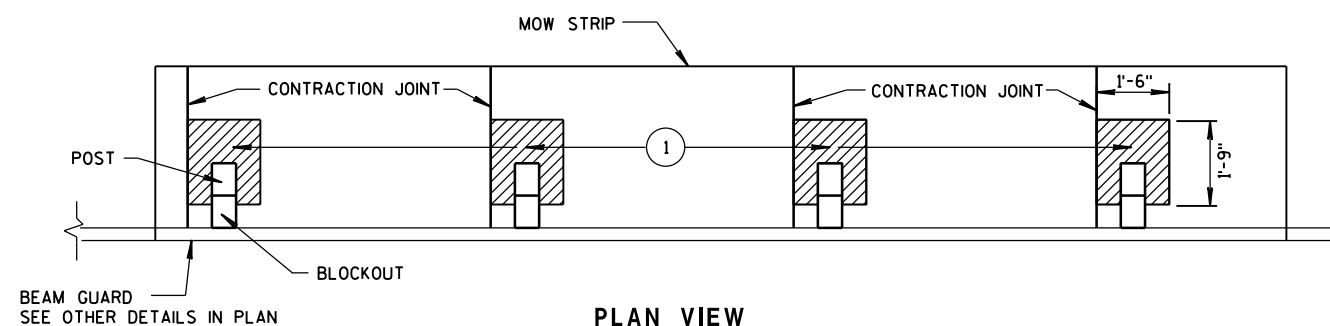
PLAN VIEW

MOW STRIP FOR TYPICAL BLOCKOUT LAYOUT



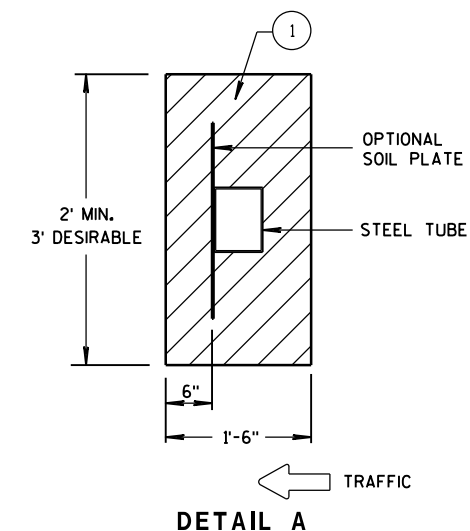
PLAN VIEW

MOW STRIP FOR TIGHT SPACING LAYOUT

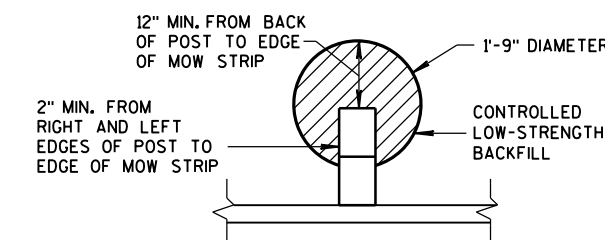


PLAN VIEW

JOINT PLACEMENT FOR CONCRETE MOW STRIP



DETAIL A

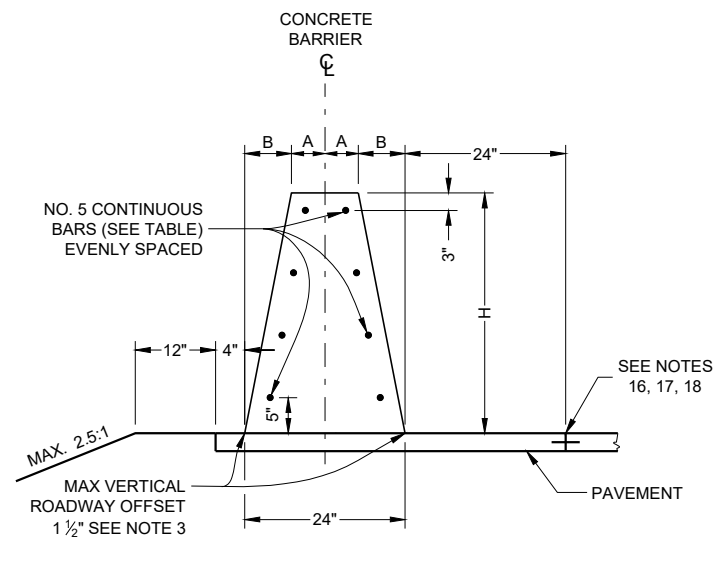
ALTERNATIVE HMA
MOW STRIP DESIGN

- ① CONTROLLED LOW-STRENGTH BACKFILL OR EMULSIFIED ASPHALT.
- ② DEPTH OF MOW STRIP:
ASPHALT - 4"
CONCRETE - 4"
EMULSIFIED ASPHALT - 1" OR LESS
- ③ FOR EMULSIFIED ASPHALT MOW STRIP LEAVE OUTS NOT REQUIRED. (TYPICAL FOR ALL POSTS.)

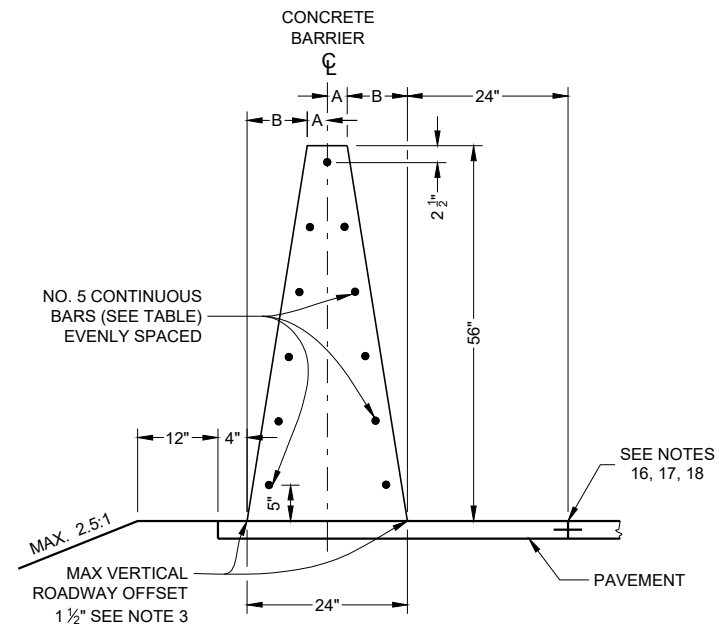
GUARDRAIL MOW STRIP

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DEPARTMENT OF TRANSPORTATION

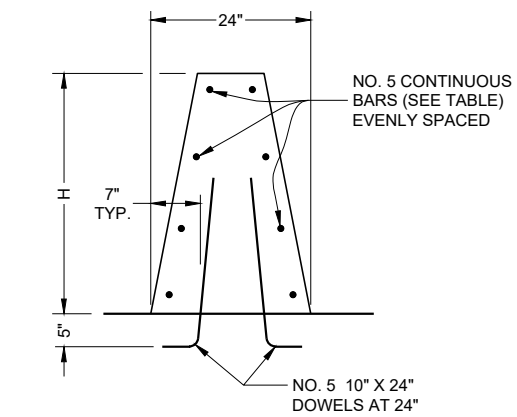
APPROVED
June 2014 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



**32 - INCH, 36 - INCH OR 42 - INCH
SINGLE SLOPE CONCRETE BARRIER**
(TYPE S32, TYPE S36, TYPE S42)

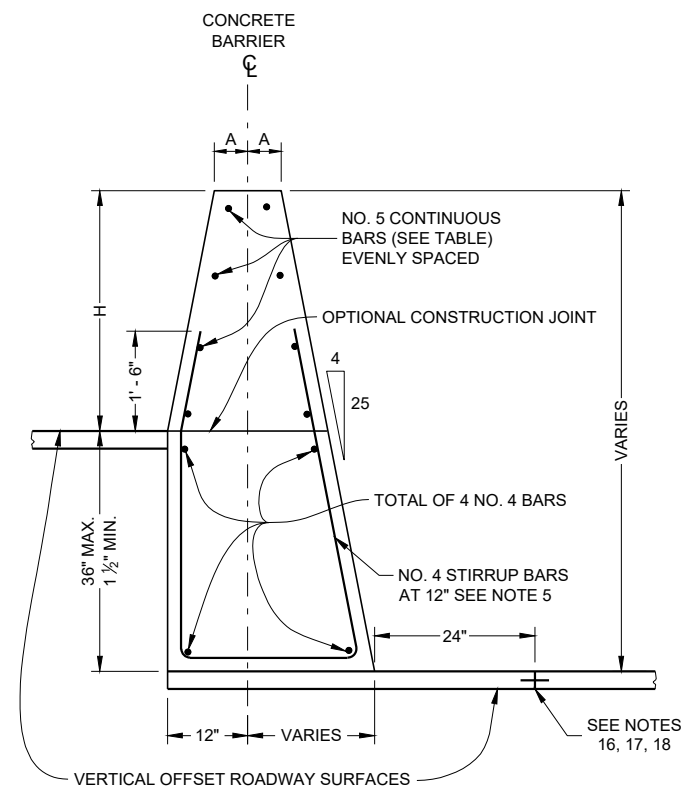


**56 - INCH SINGLE
SLOPE CONCRETE BARRIER**
(TYPE S56)

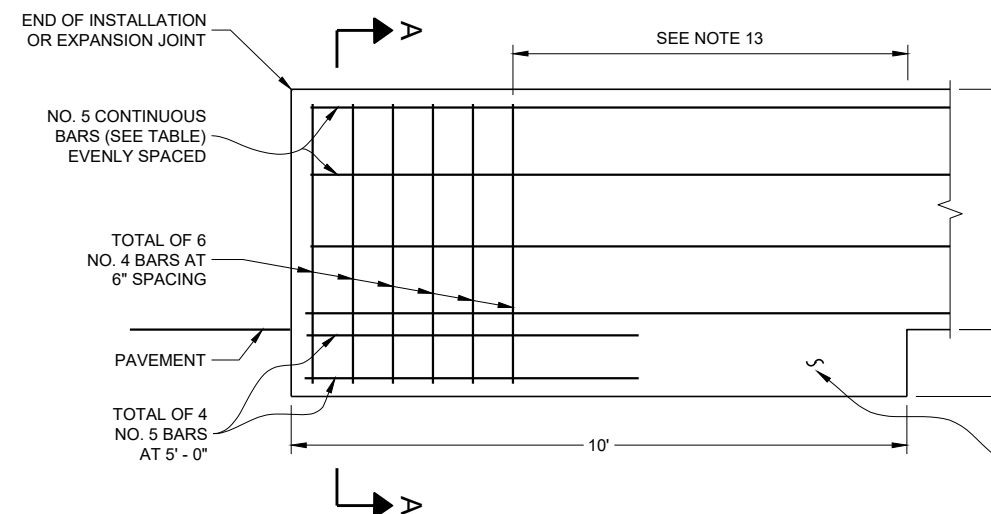


**SINGLE SLOPE
CONCRETE BARRIER
ON BRIDGE**
(NON OUTER PARAPET APPLICATION)

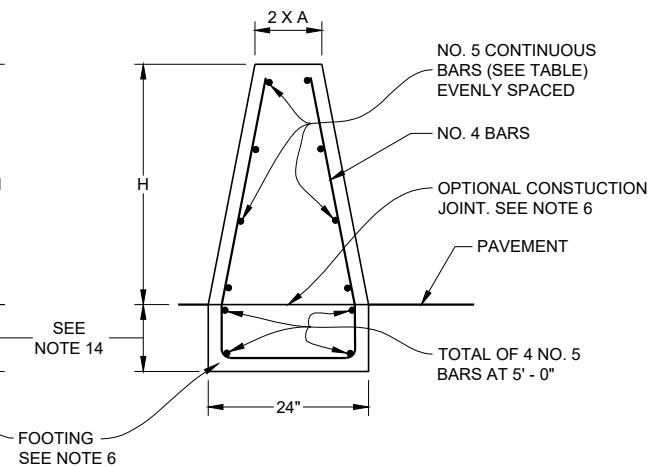
BARRIER HEIGHT H INCHES	A INCHES	B INCHES	NUMBER OF NO. 5 BARS EACH
32	7	5	8
36	6 1/4	5 3/4	8
42	5 1/4	6 3/4	10
56	3	9	11



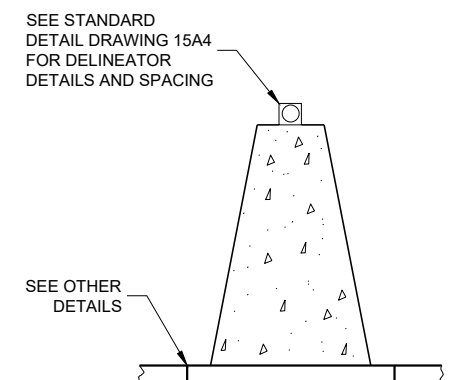
**SINGLE SLOPE CONCRETE
BARRIER AND RETAINING WALL**
(TYPE S32A, TYPE S36A, TYPE S42A, TYPE S56A)
(BETWEEN ADJACENT ROADWAYS)



**END ANCHOR SINGLE
SLOPE CONCRETE BARRIER**
(AT CONSTRUCTION JOINT)



SECTION A-A



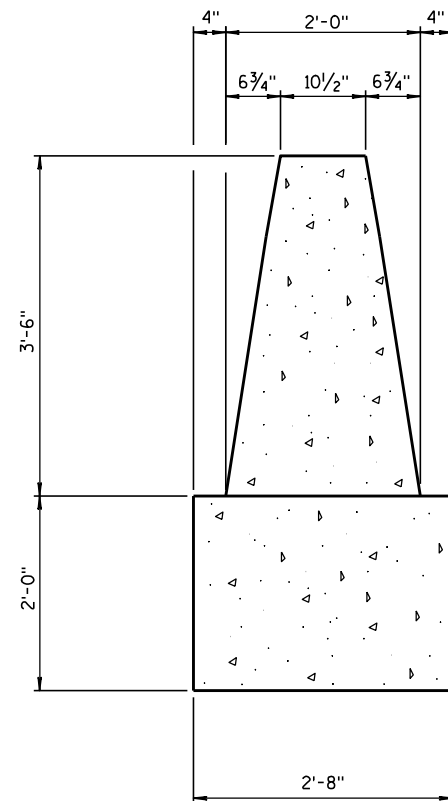
DELINEATION

**CONCRETE BARRIER SINGLE SLOPE
(CBSS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

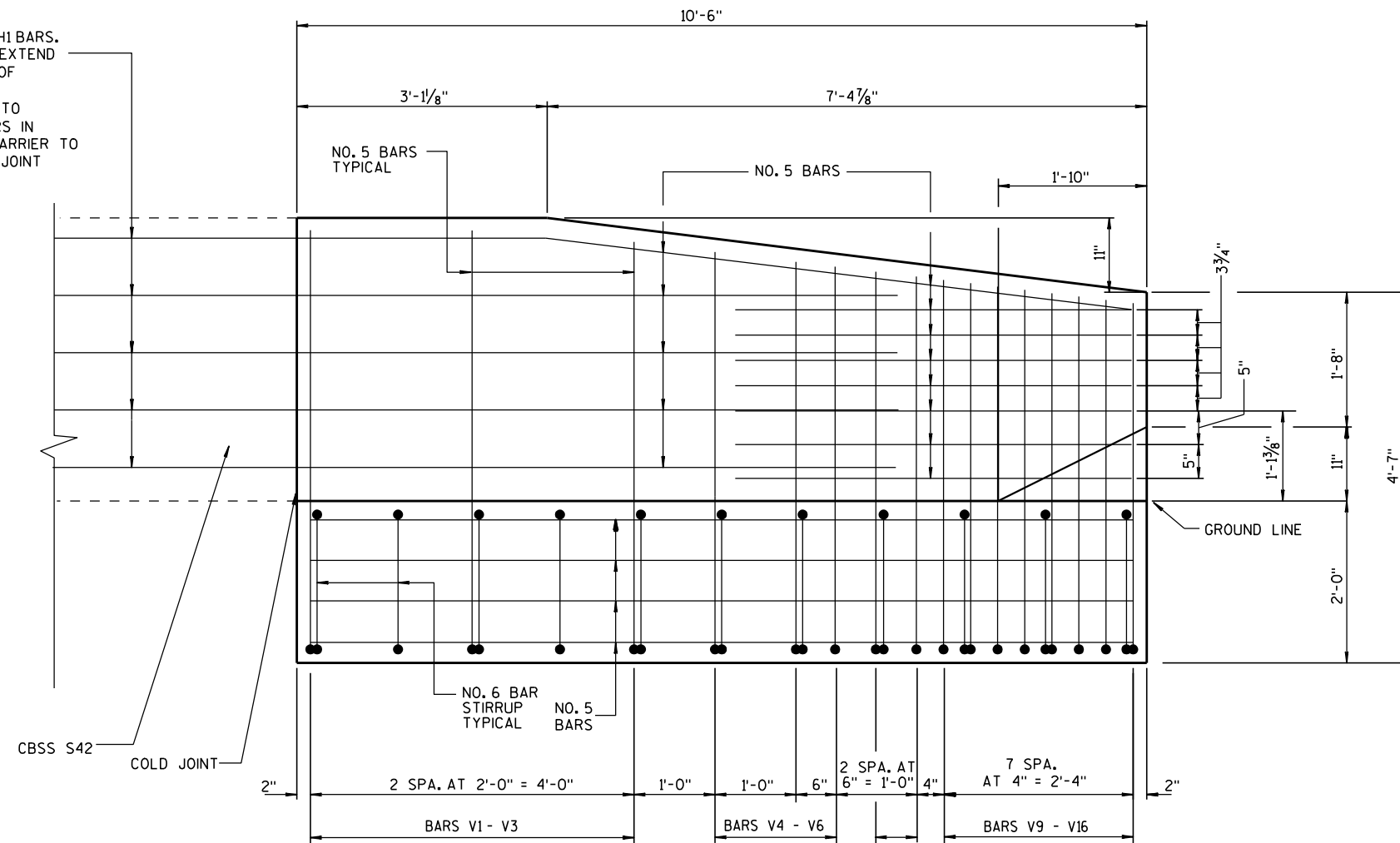
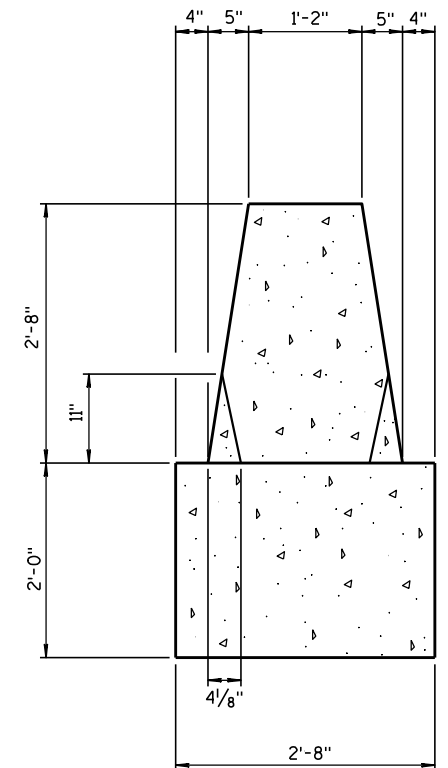
GENERAL NOTES

- WHERE THE CONCRETE BARRIER IS ADDED TO THE FACE OF EXISTING CONCRETE STRUCTURE, MATCH EXISTING WEEP HOLES.
- EXPANSION JOINTS IN CONCRETE BARRIER SHALL BE LOCATED AT ALL DECK AND PRINCIPAL WALL JOINTS. EXPANSION JOINT FILLER MATERIAL SHALL BE THE SAME SIZE AS JOINT OF 1/2" MINIMUM.
- WHERE VERTICAL ROADWAY OFFSET IS GREATER THAN 1", USE TYPE A.
- PLACE BARRIER PERPENDICULAR TO SHOULDER GRADE, UNLESS INDICATED IN PLAN.
- EXCEPT IN ANCHORS, VERTICAL REINFORCING STIRRUP NOT REQUIRED FOR ROADWAY OFFSETS LESS THAN 1' - 0".
- FOR TYPE S32, TYPE S36, TYPE S42 AND TYPE S56 MONOLITHIC FOOTING OR DOWELED FOOTING 2 - #8 X 8" @ 2' - 0".
- STAGGER LAPPING OF LONGITUDINAL STEEL. MINIMUM OVERLAP OF STEEL 2 FEET. BARS AT LAPS TO BE FIRMLY TIED OR CONNECTED.
- 4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATION 501.
- WHEN SWITCHING BETWEEN SLIP FORM AND CAST - IN - PLACE OPERATIONS, EXTEND LONGITUDINAL STEEL 3 FEET BEYOND SLIP FORMING CUT - OFF POINT. EXPOSED STEEL INTO NEXT POURS REINFORCEMENT. LAPS TO BE FIRMLY TIED.
- USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS OTHERWISE NOTED.
- 2" CLEAR COVER TYPICAL.
- COLD-JOINTS MAY BE USED BETWEEN ANCHOR INSTALLATIONS. WHEN A COLD JOINT IS NEEDED, 3 FEET OF LAP OF LONGITUDINAL STEEL IS REQUIRED. LAPS TO BE FIRMLY TIED.
- IN TYPE S32, TYPE S36, TYPE S42 AND TYPE S56 NO ADDITIONAL VERTICAL STEEL IS NEEDED. IN TYPE S32A, TYPE S36A, TYPE S42A AND TYPE S56A REQUIRES VERTICAL STEEL. SEE OTHER DETAIL.
- IN TYPE S32, TYPE S36, TYPE S42 AND TYPE S56 DEPTH OF FOOTING 10". IN TYPE S32A, TYPE S36A, TYPE S42A AND TYPE S56A MATCH TOTAL HEIGHT OF SINGLE SLOPE BARRIER RETAINING WALL.
- FOR ALL BARRIER TYPES SHOWN, ANCHOR IS REQUIRED AT CONCRETE BARRIER ENDS AND AT INTERRUPTIONS IN CONCRETE BARRIER. ANCHOR MAY BE AS SHOWN ON DRAWING OR DETAILS SHOWN ON S.D.D. 14B33. ANCHORS INCIDENTAL TO CBSS.
- CONCRETE PAD UNDER CBSS MAY BE PLACED INTEGRAL WITH BARRIER, PLACED SEPARATELY OR PLACED WITH CONCRETE SHOULDER AND SAWED FULL DEPTH. SAWING OF CONCRETE SHOULDER IS INCIDENTAL TO CONCRETE BARRIER BID ITEM. CONCRETE PAD MINIMUM DEPTH IS 6 INCHES, OR EQUAL TO THE DEPTH OF THE CONCRETE SHOULDER.
- CONSTRUCTION JOINTS MAY BE ELIMINATED WHEN CONCRETE SHOULDER IS LESS THAN 10'.
- SEE SDD 13C1 FOR DETAILS TYING BARRIER FOOTING TO ADJACENT CONCRETE.
- PROVIDE A 1" DEEP, 1/2" WIDE CONTRACTION JOINT IN BARRIER FOOTING AND BARRIER. JOINT IS TO MATCH ADJACENT CONCRETE JOINTS. IF ADJACENT TO ASPHALT CONTRACTION JOINT IS REQUIRED EVERY 15'.

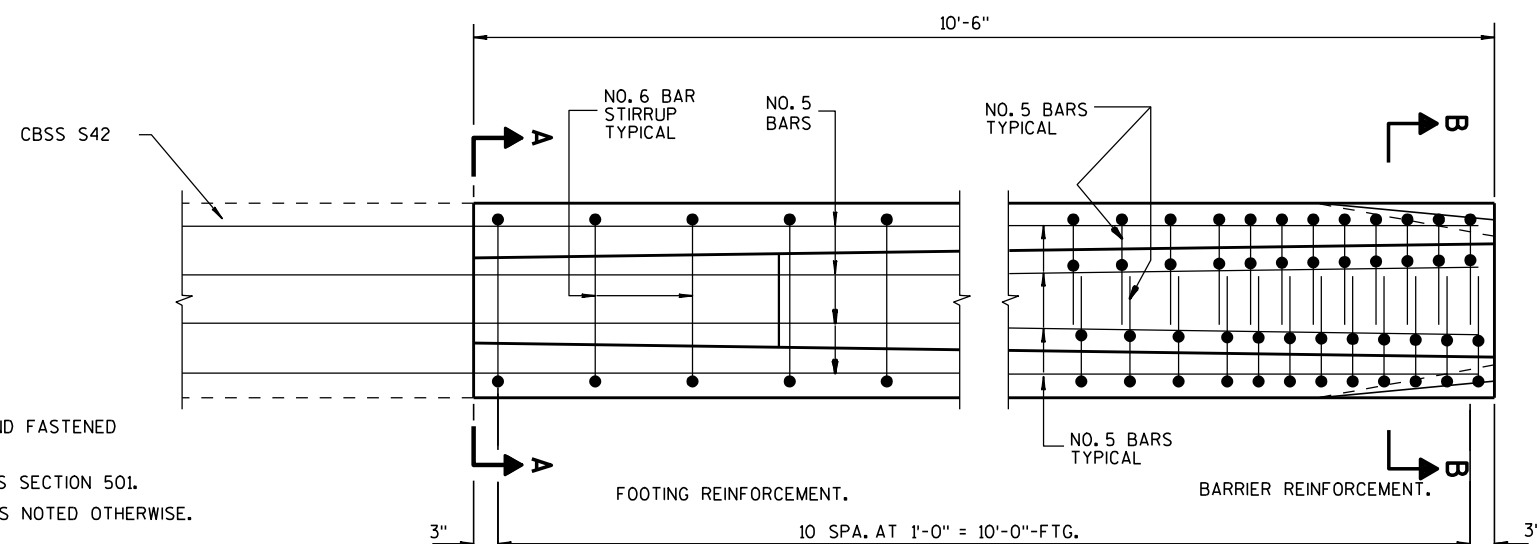


SECTION A-A

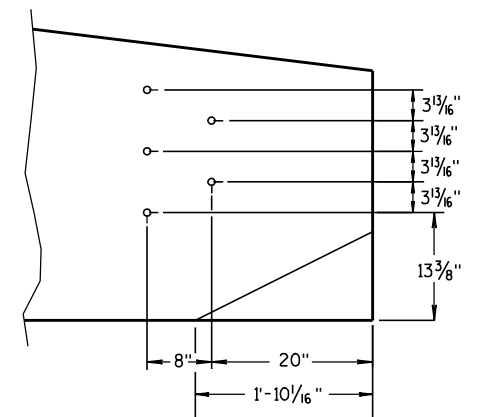
EVENLY SPACE H1 BARS.
NO. 5 BARS TO EXTEND
3' BEYOND END OF
TRANSITION.
TIE NO. 5 BARS TO
HORIZONTAL BARS IN
SINGLE SLOPE BARRIER TO
TO FORM COLD JOINT

SEE SECTIONS ① THRU ⑩
ELEVATION VIEW

SECTION B-B



PLAN VIEW



PVC PIPE LOCATIONS

GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 603.

SPLICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS NOTED OTHERWISE.

4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS SECTION 501.

USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS NOTED OTHERWISE.

THREE BEAM ANCHOR INCIDENTAL TO CONCRETE BARRIER ITEM.

INSTALL SCHEDULE 40 PVC PIPE 1" DIAMETER AT LOCATIONS INDICATED.

EXTEND PVC PIPE COMPLETELY THROUGH BARRIER.

CUT ENDS OF PVC PIPE FLUSH WITH FINISHED FACE OF BARRIER.

THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.

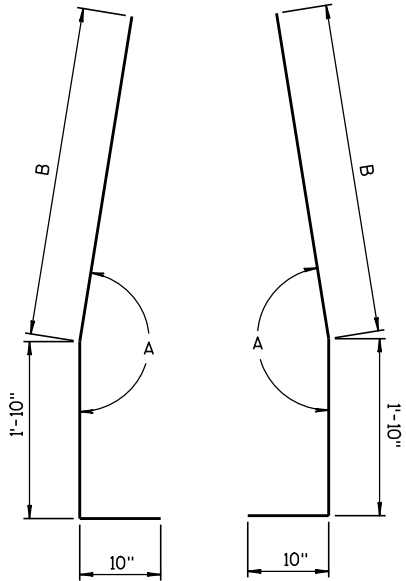
2" CLEAR COVER TYPICAL.

CONCRETE BARRIER
SINGLE SLOPE 42"
THREE BEAM ANCHOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BAR CHART
SECTIONS V1 - V11

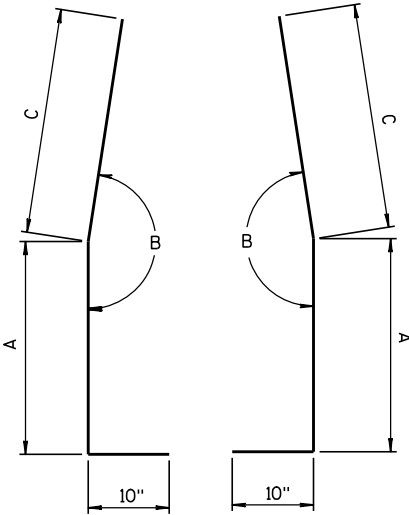
BAR	A	B
V1	170°-50'	3'-4½"
V2	171°-20'	3'-4½"
V3	171°-30'	3'-2½"
V4	171°-25'	3'-1½"
V5	171°-15'	3'-0"
V6	171°-15'	2'-11"
V7	171°-20'	2'-10½"
V8	171°-10'	2'-9½"
V9	171°-10'	2'-9"
V10	171°-05'	2'-8½"
V11	171°-10'	2'-8"



BAR BENDING DETAIL
FOR BARS V1 - V11

BAR CHART
SECTIONS V12 - V13

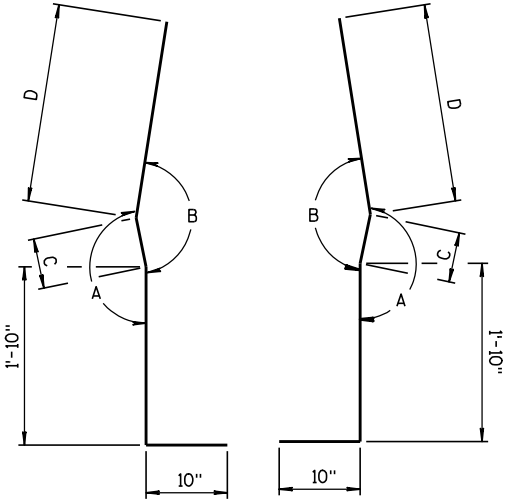
BAR	A	B	C
V12	2'-2"	171°-15'	2'-3½"
V13	2'-7"	171°-05'	1'-10"



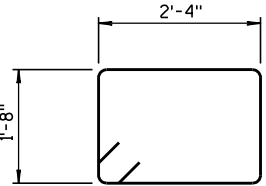
BAR BENDING DETAIL
FOR BARS V12 - V13

BAR CHART
SECTIONS V14 - V16

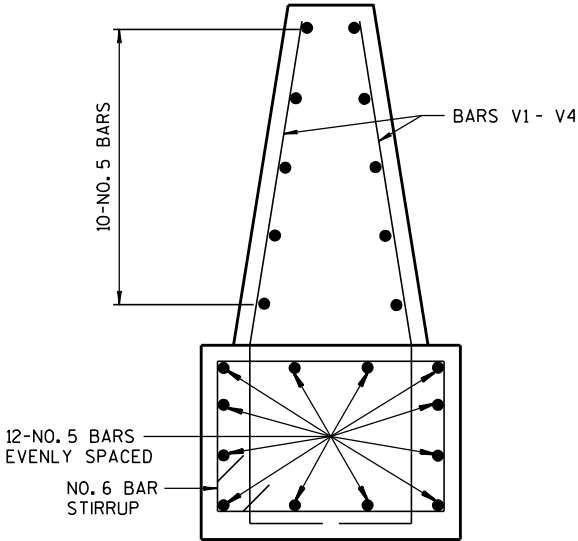
BAR	A	B	C	D
V14	168°-15'	159°-15'	6"	2'-0"
V15	169°-20'	161°-00'	8"	1'-10"
V16	168°-40'	160°-10'	10"	1'-8"



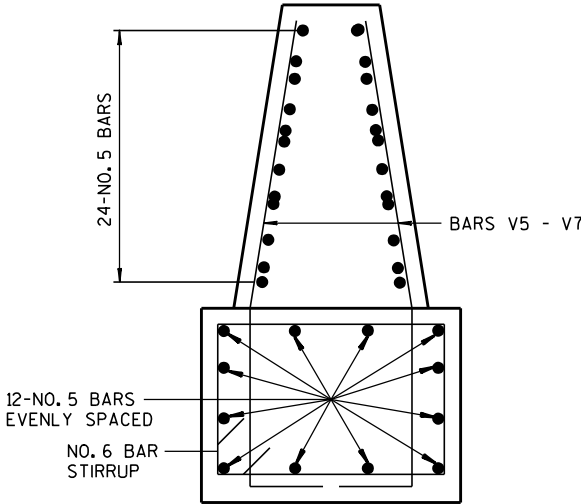
BAR BENDING DETAIL
FOR BARS V14 - V16



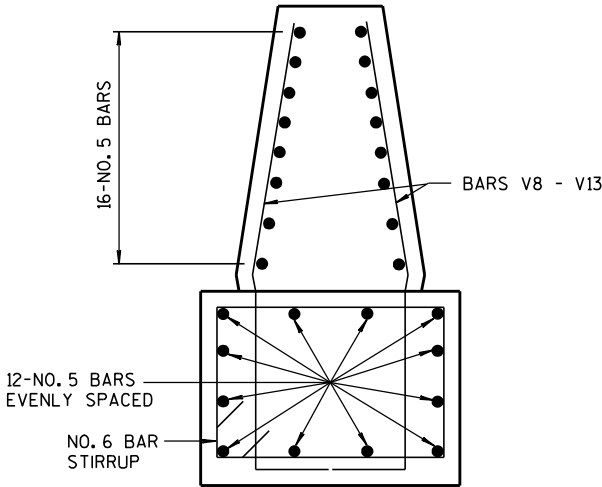
STIRRUP BAR
BENDING DETAIL



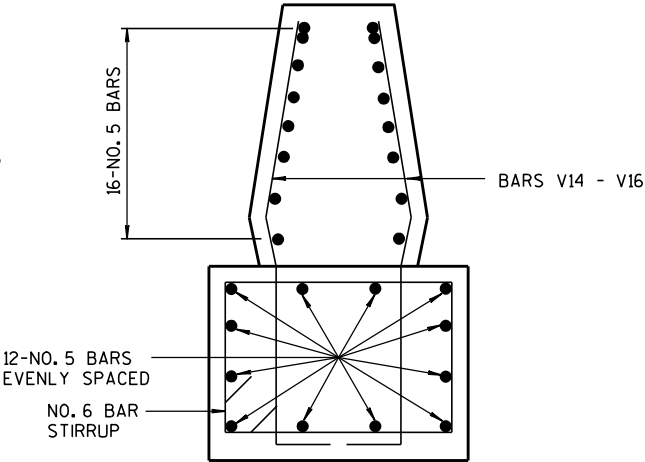
BAR DETAIL
SECTIONS V1 - V4



BAR DETAIL
SECTIONS V5 - V7



BAR DETAIL
SECTIONS V8 - V13



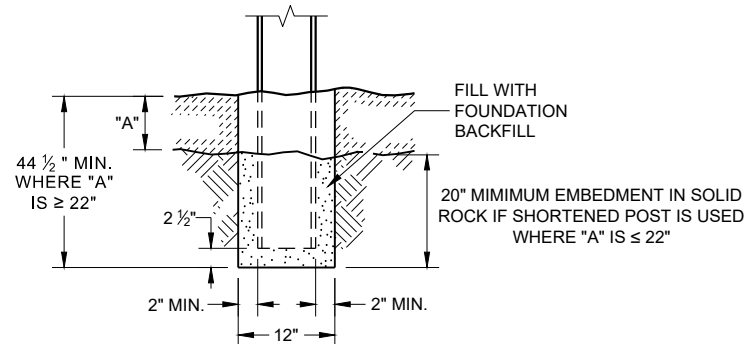
BAR DETAIL
SECTIONS V14 - V16

CONCRETE BARRIER
SINGLE SLOPE 42"
THREE BEAM ANCHOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

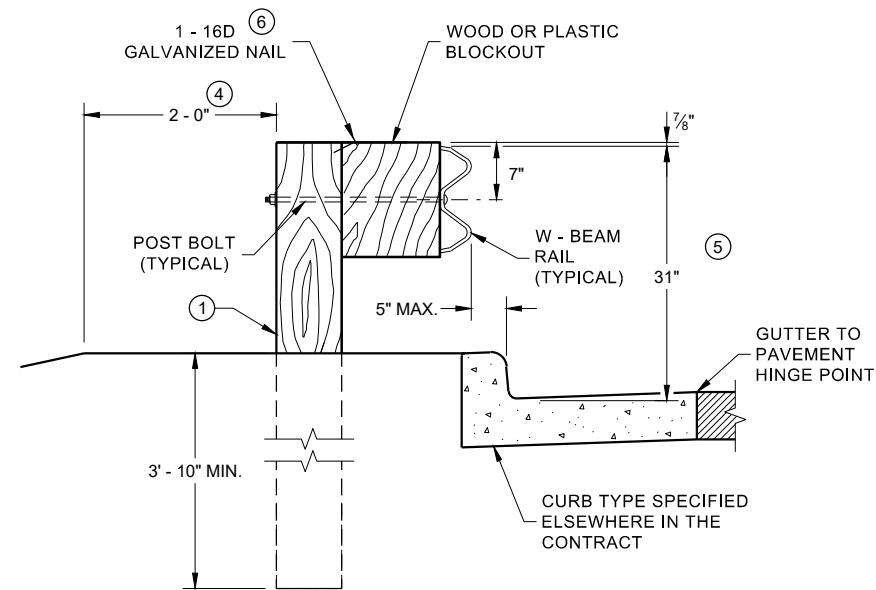
APPROVED
6-3-2010
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 30 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

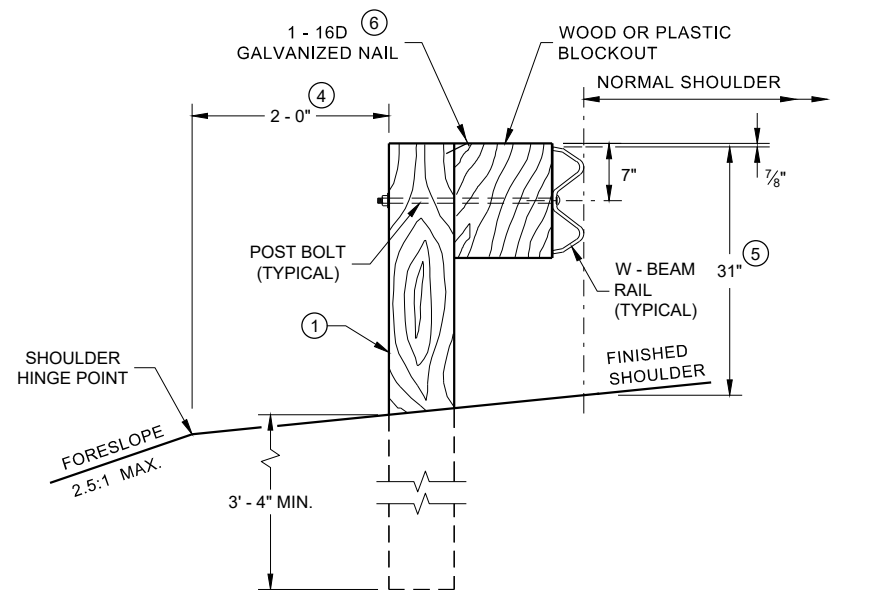


END VIEW

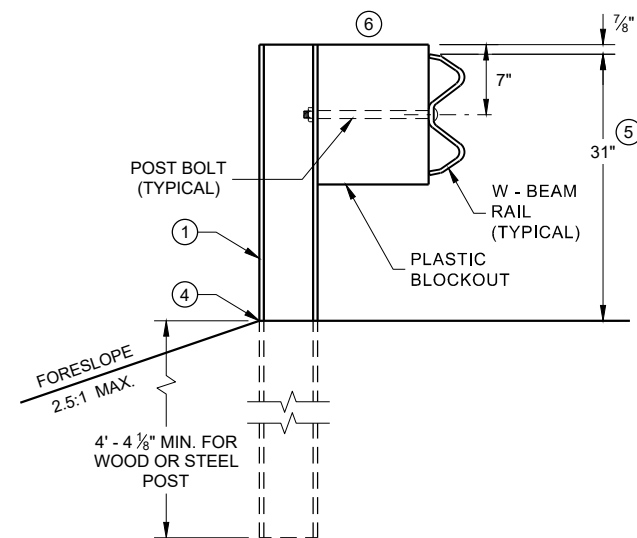
SETTING STEEL OR WOOD POST IN ROCK ³



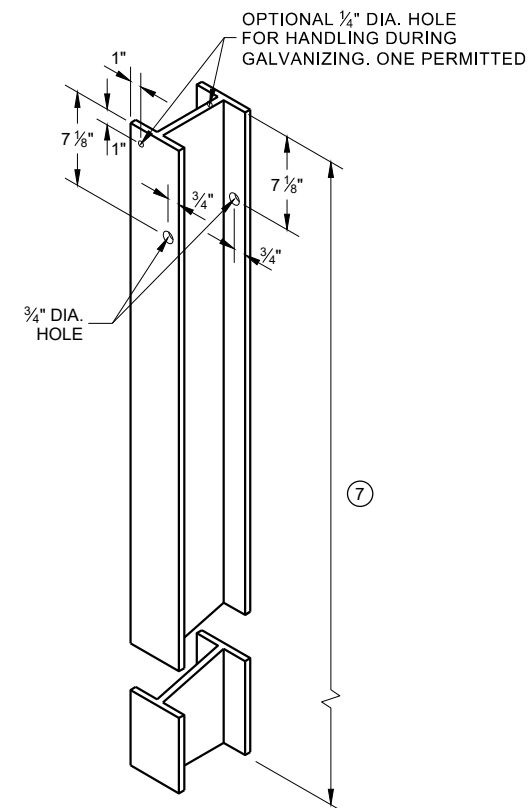
END VIEW
LOCATED ALONG A CURBED ROADWAY



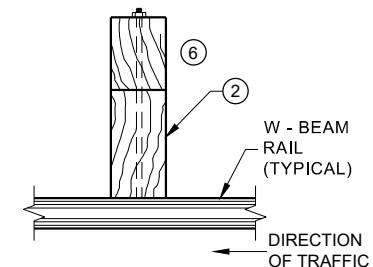
END VIEW
LOCATED ALONG A ROADWAY SHOULDER
STANDARD INSTALLATION



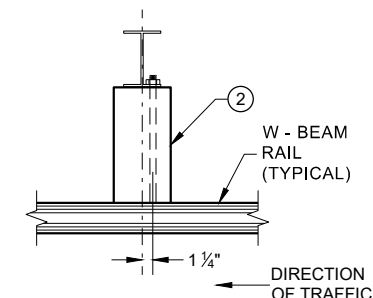
END VIEW
MGS LONGER POST AT HALFPOST
SPACING W BEAM (K)



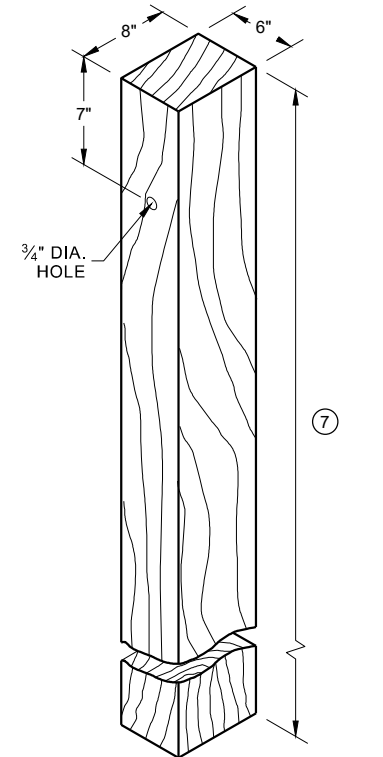
**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**



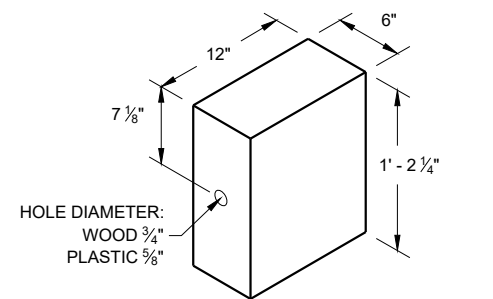
PLAN VIEW
WOOD POST,
BLOCKOUT & BEAM



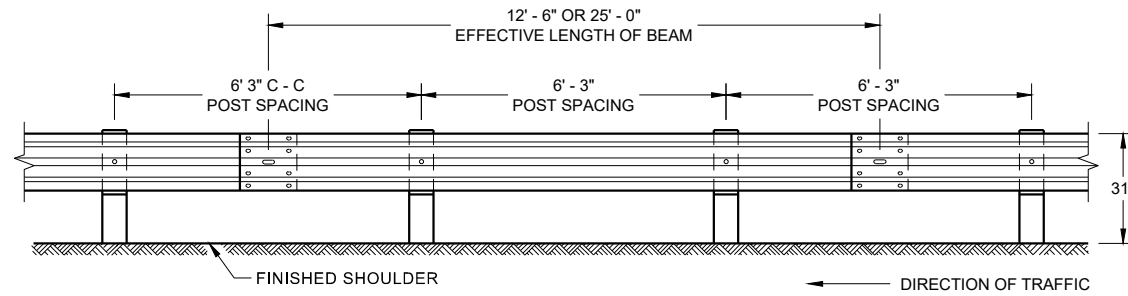
**PLAN VIEW
STEEL POST,
PLASTIC BLOCKOUT & BEAM**



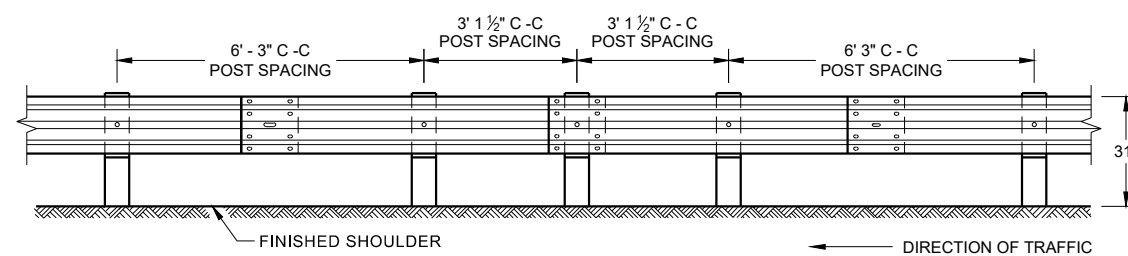
WOOD POST (6" X 8") NOMINAL ^①



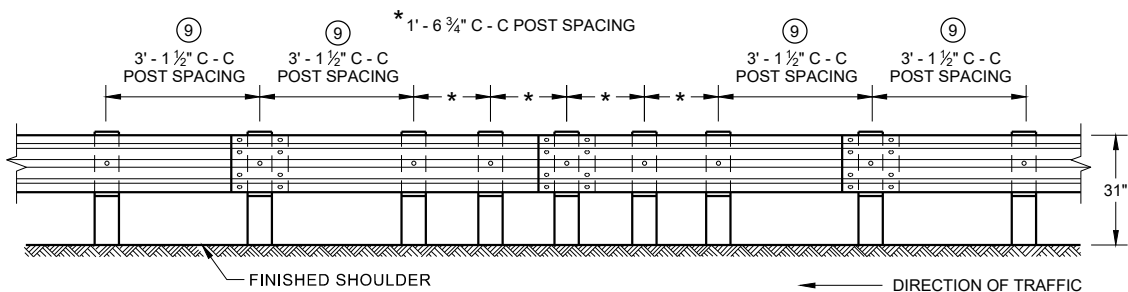
**WOOD OR PLASTIC
BLOCKOUT**



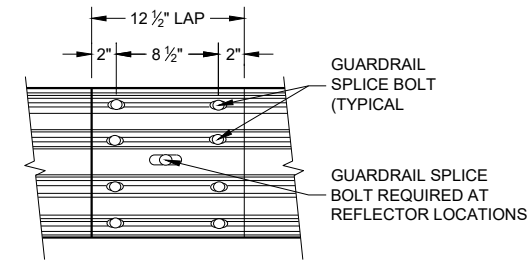
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



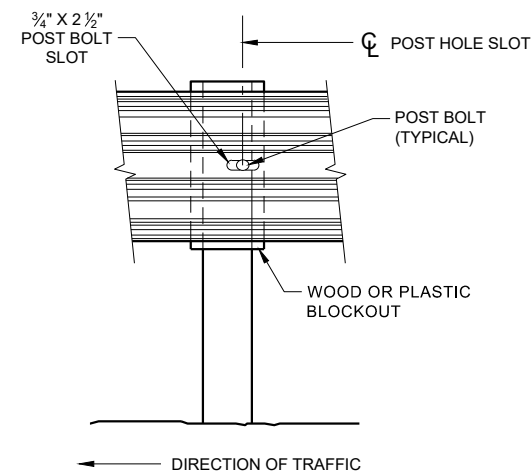
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



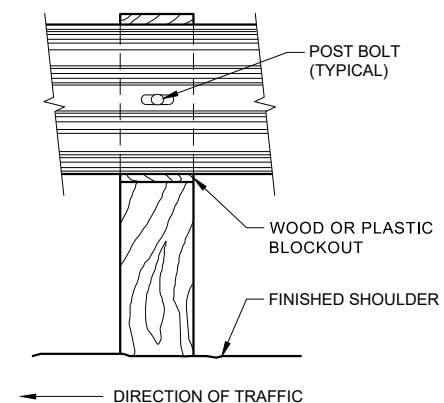
**FRONT VIEW
QUARTER POST SPACING (QS)**



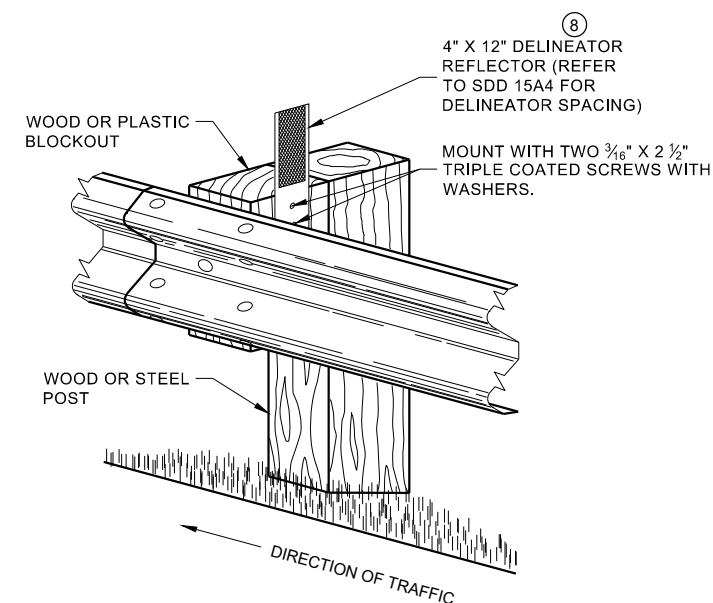
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



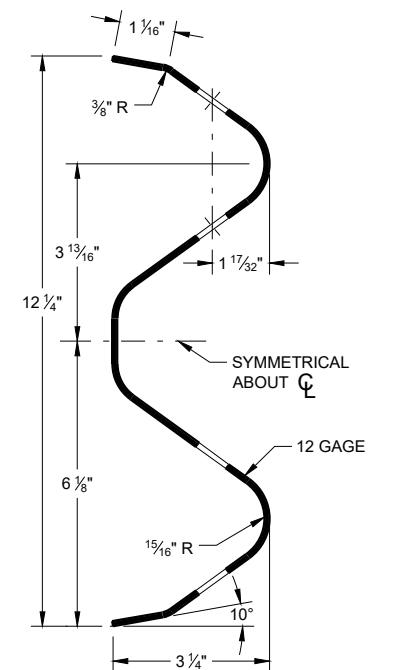
**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

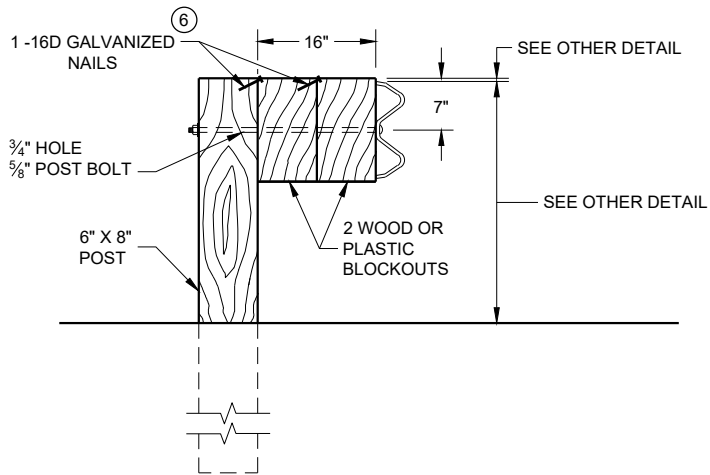
GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

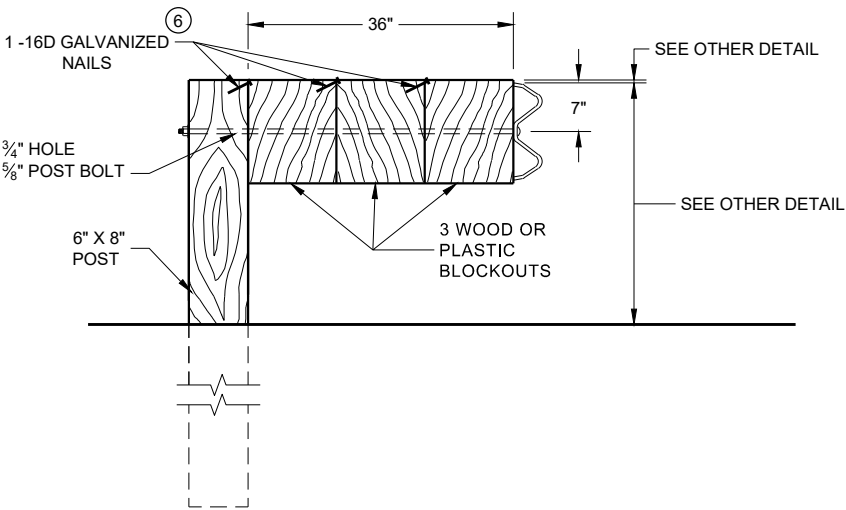
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

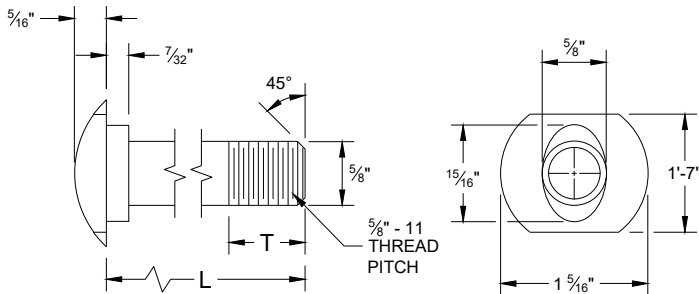
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

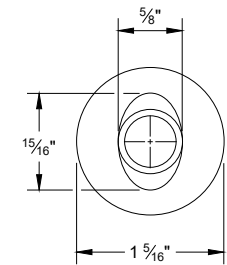
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

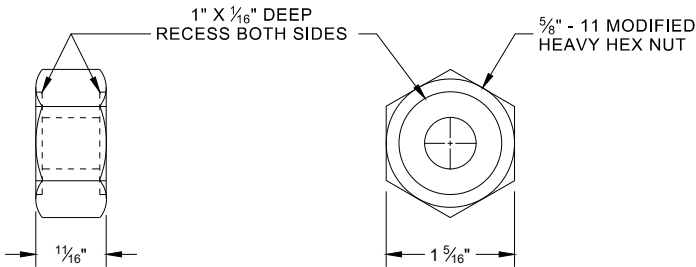


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

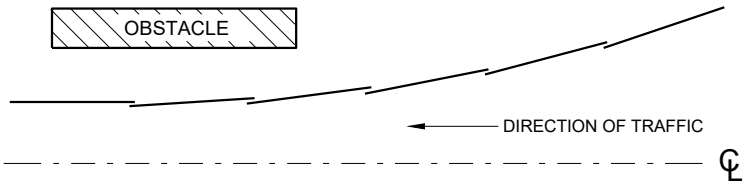


ALTERNATE BOLT HEAD

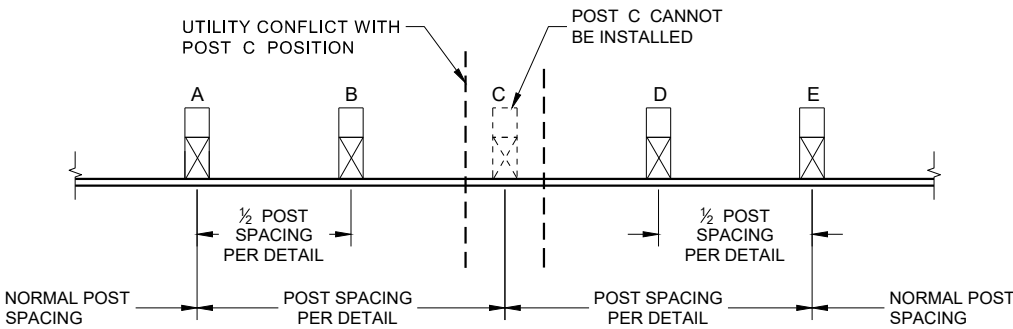


POST BOLT, SPLICE BOLT
AND RECESS NUT

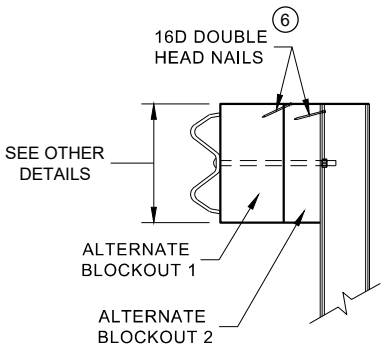
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



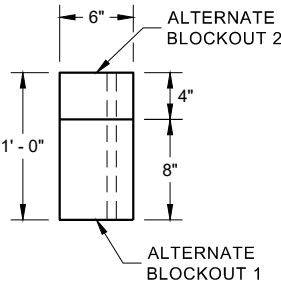
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

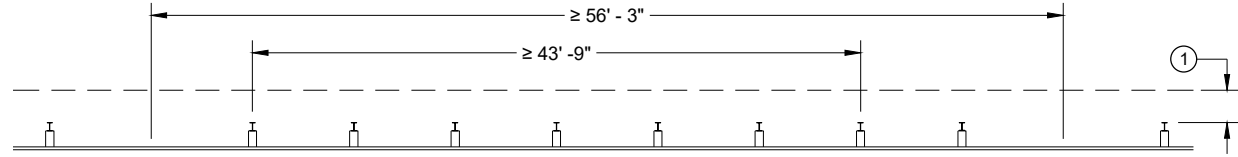


PLAN VIEW

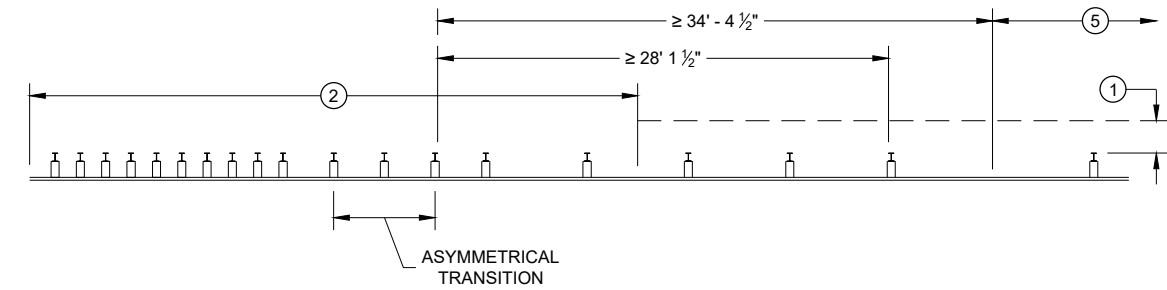
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

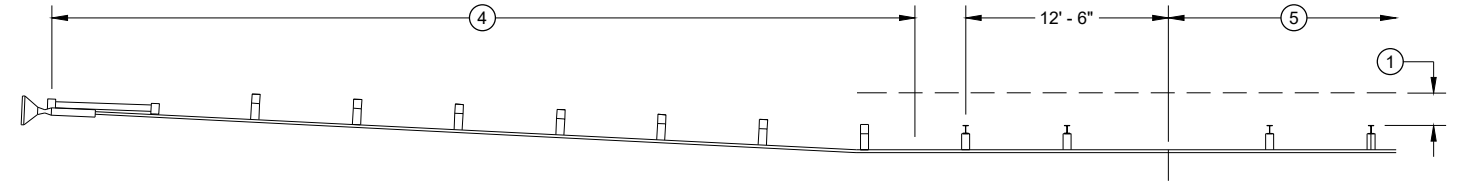
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



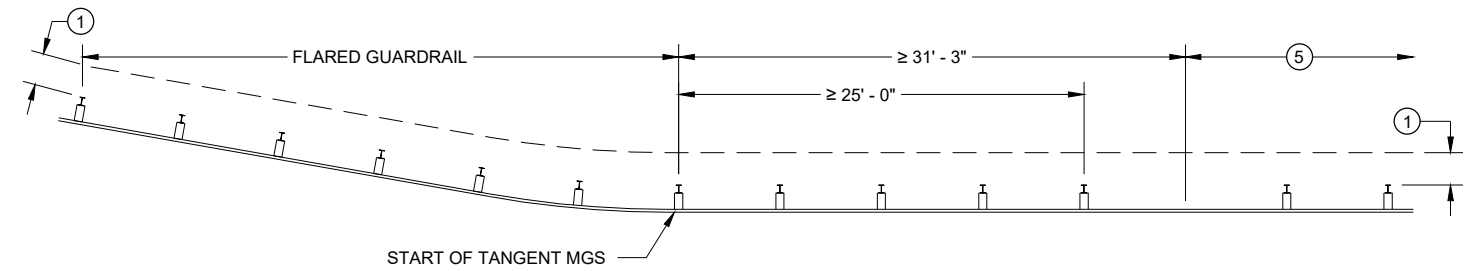
MISSING POST IN NORMAL BEAM GUARD RUN



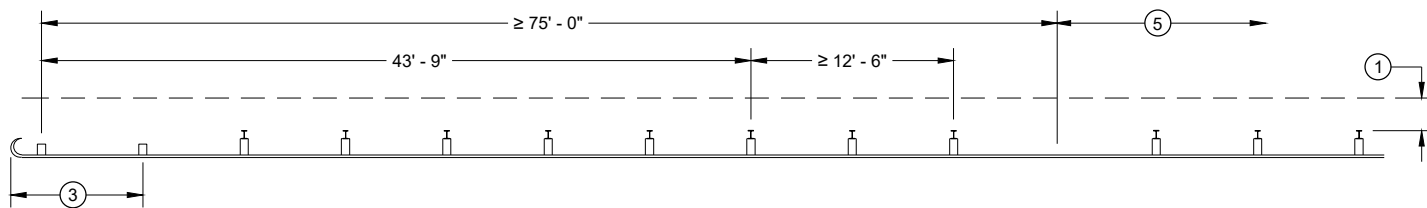
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



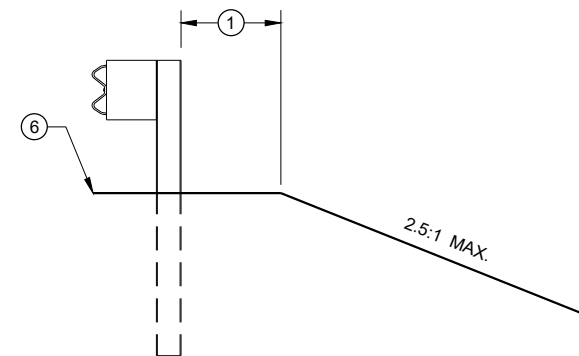
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

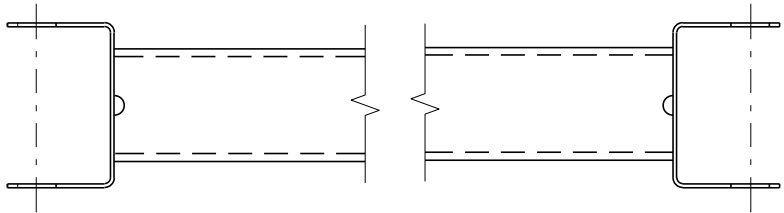
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS, ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

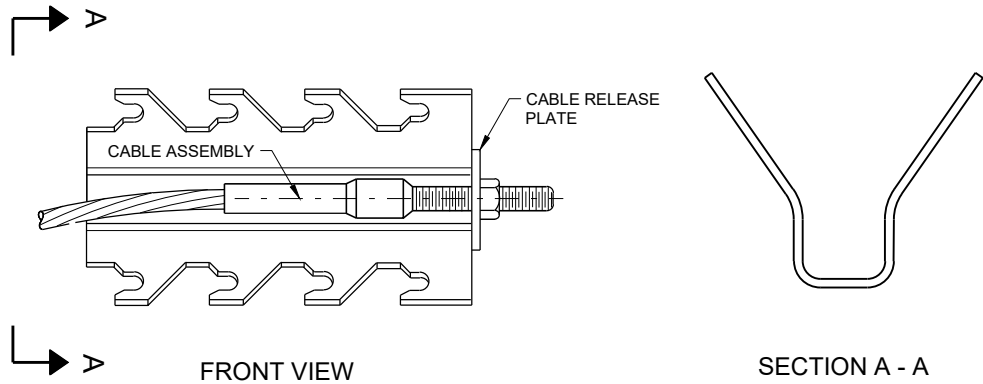


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

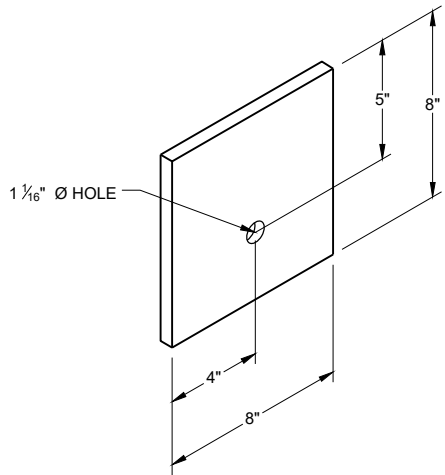


GENERIC GROUND STRUT⁹ E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



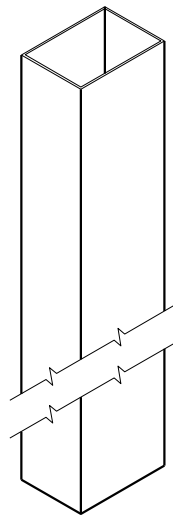
GENERIC ANCHOR CABLE BOX⁹ E



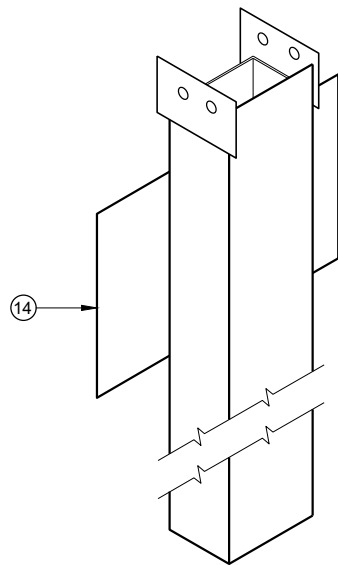
BEARING PLATE⁶ E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

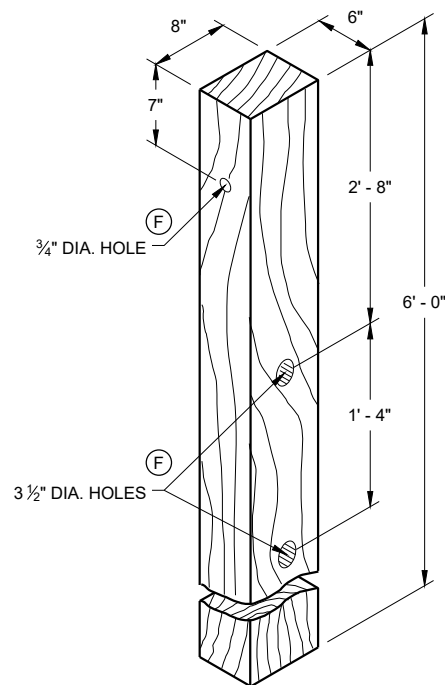
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



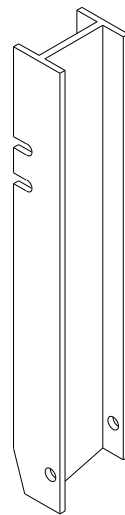
UPPER POST NO. 1^{(1) (E)}



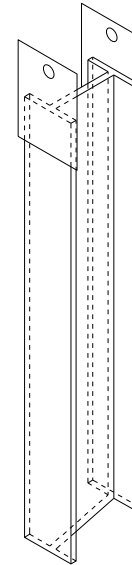
LOWER POST NO. 1^{(2) (E)}



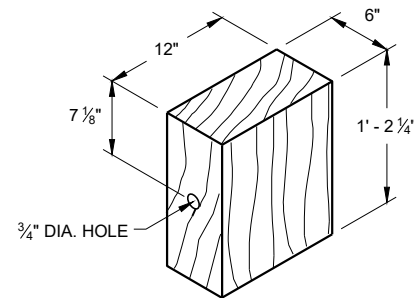
WOOD CRT POST^{(3) (E)}
POSTS NUMBER 3-9



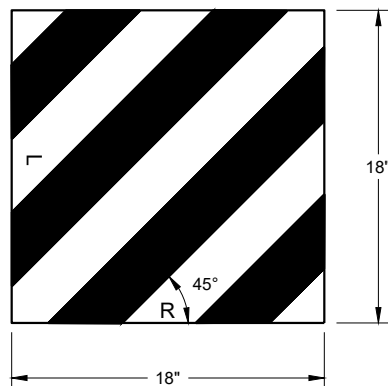
UPPER POST NO. 2^{(15) (E)}



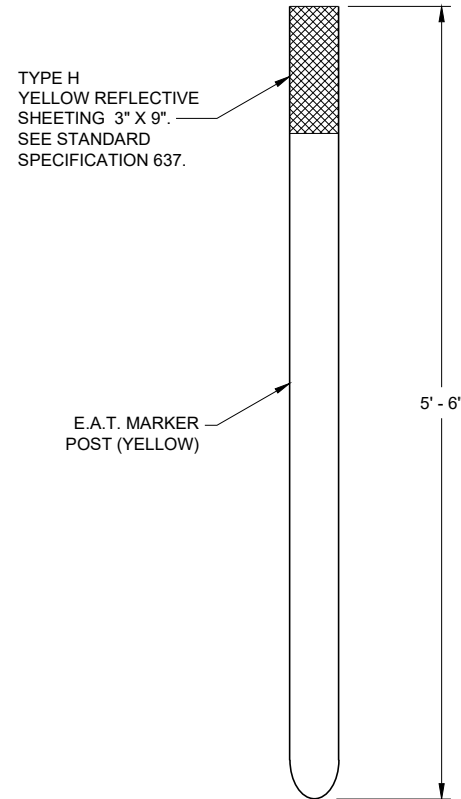
LOWER POST NO. 2^{(16) (E)}



WOOD BLOCKOUT⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



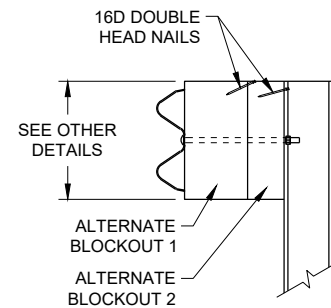
REFLECTIVE SHEETING DETAIL^(E)



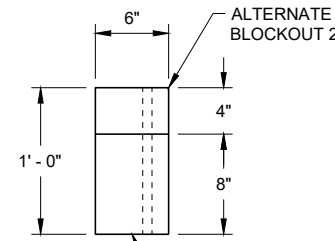
FRONT VIEW

SIDE VIEW

E.A.T. MARKER POST⁽¹³⁾



SIDE VIEW



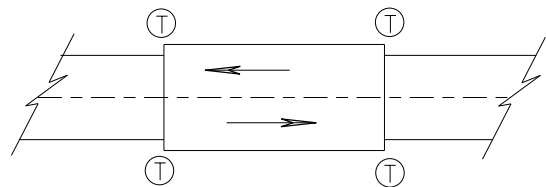
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

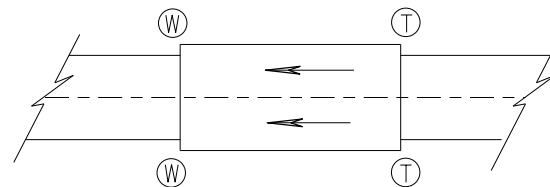
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

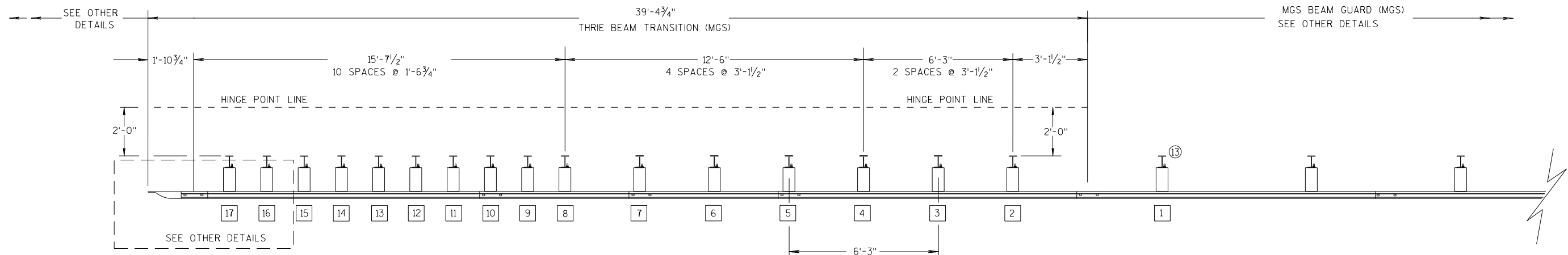
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

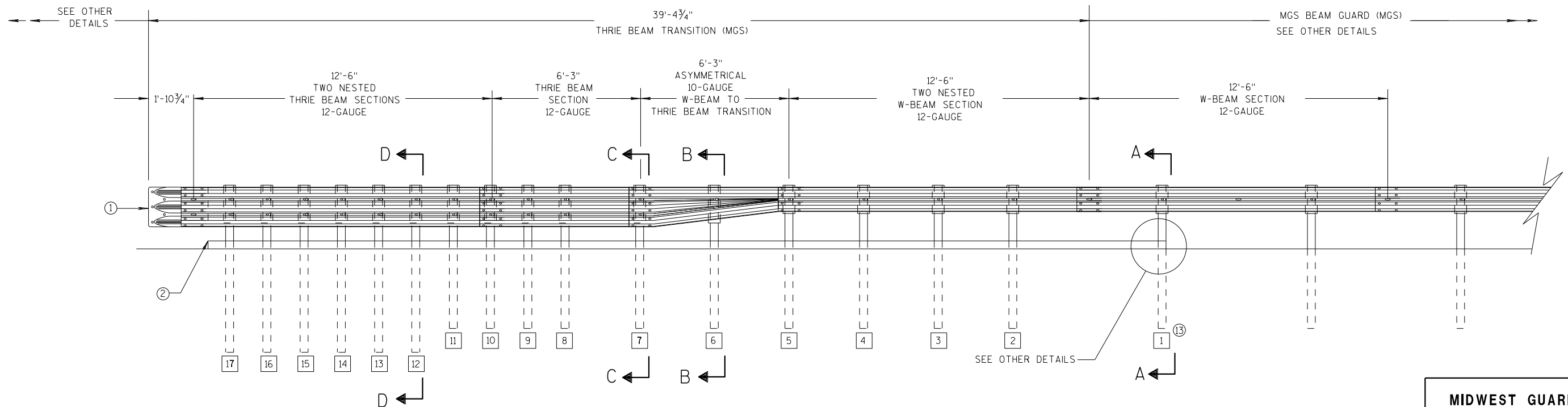
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

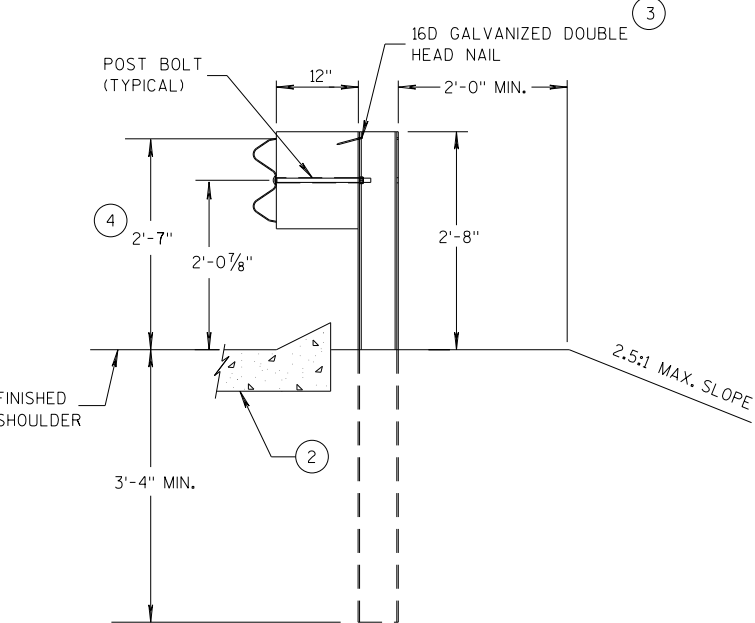
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

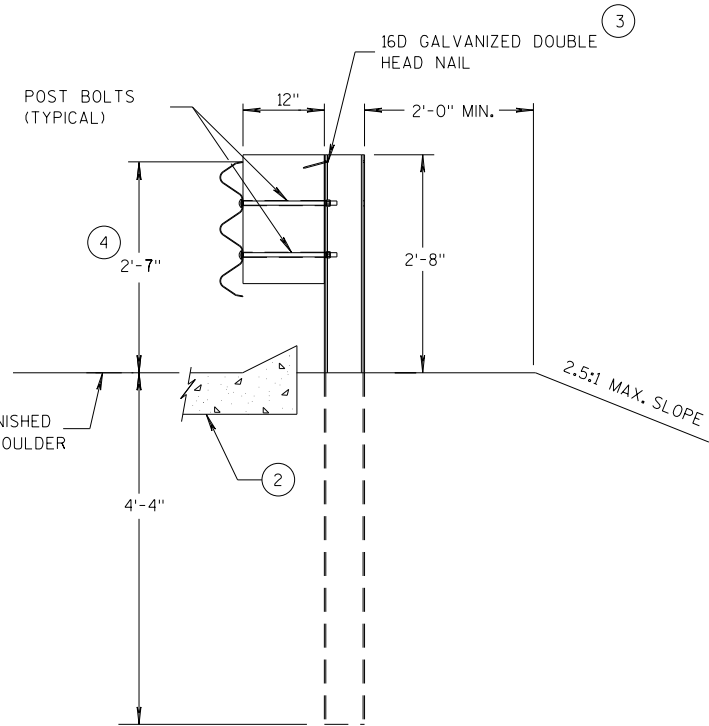
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

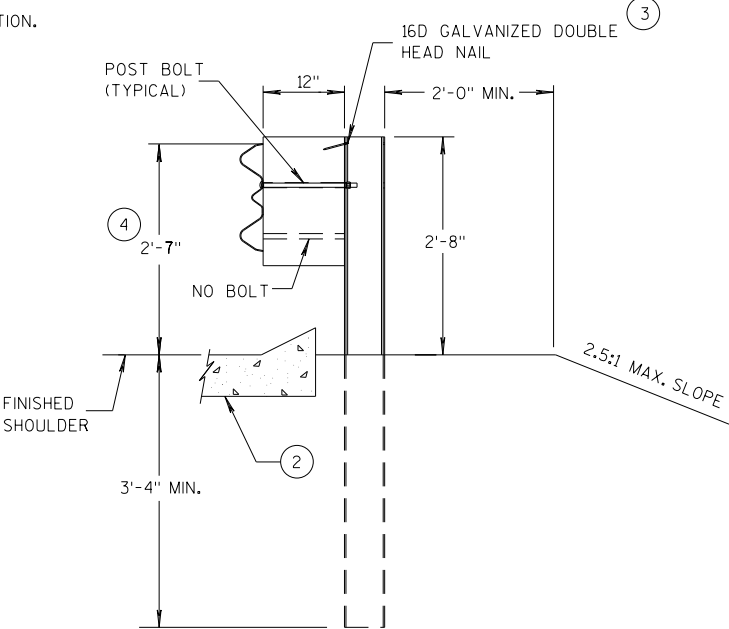
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



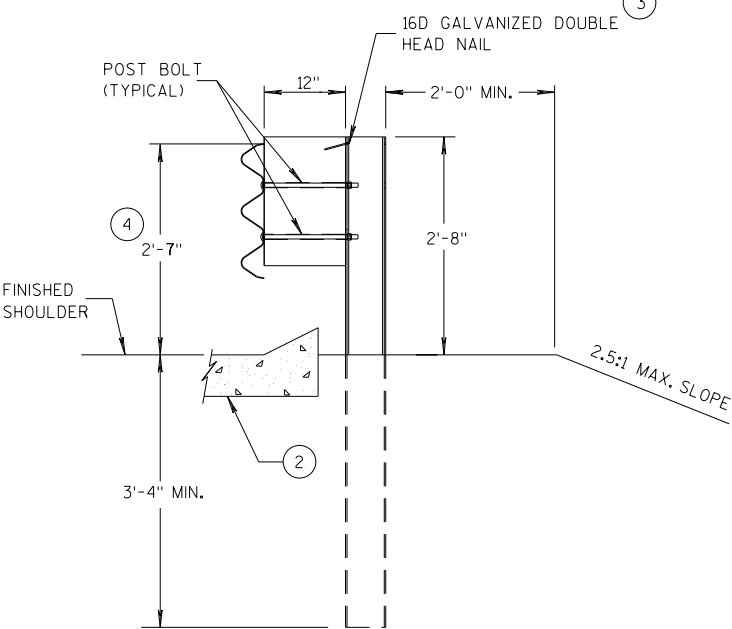
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

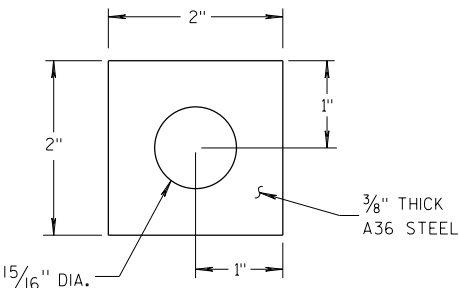
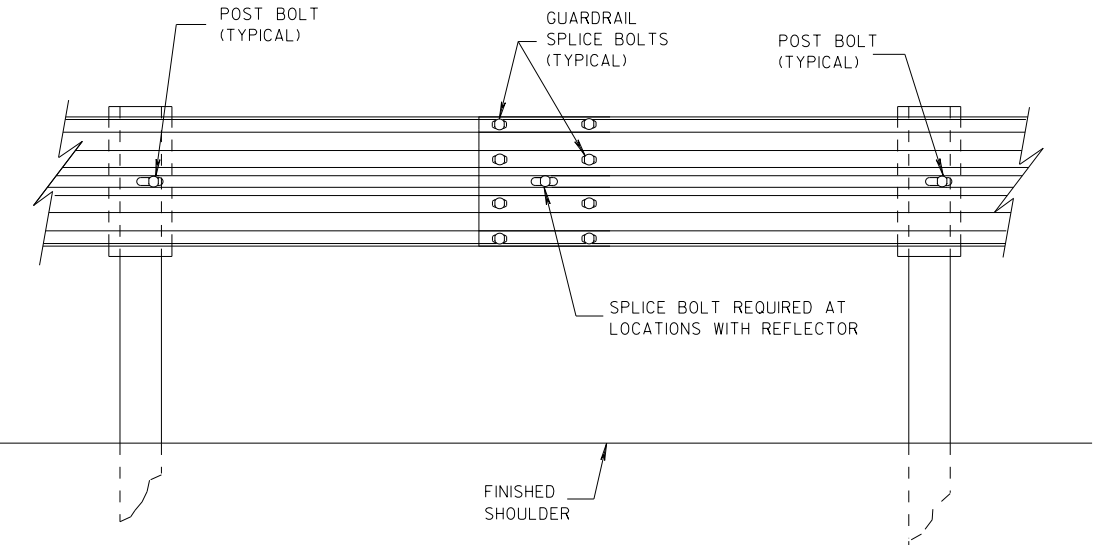
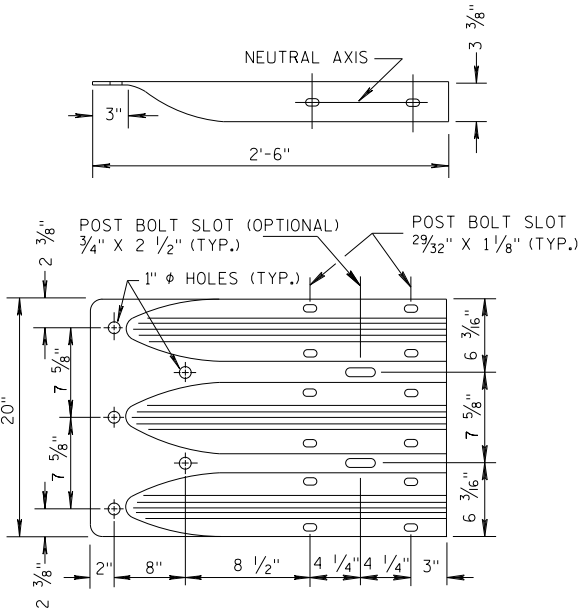


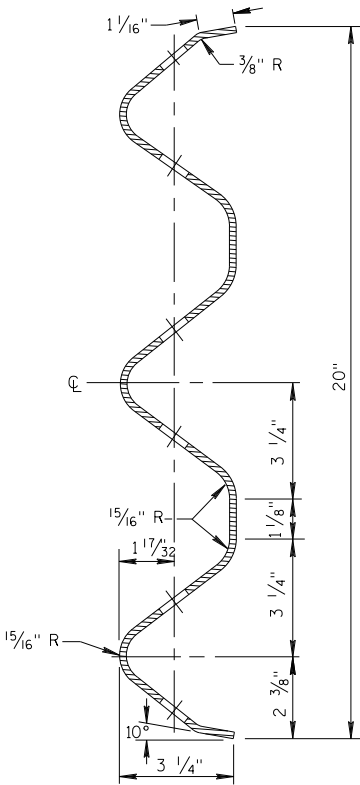
PLATE WASHER DETAIL



SPlice DETAIL



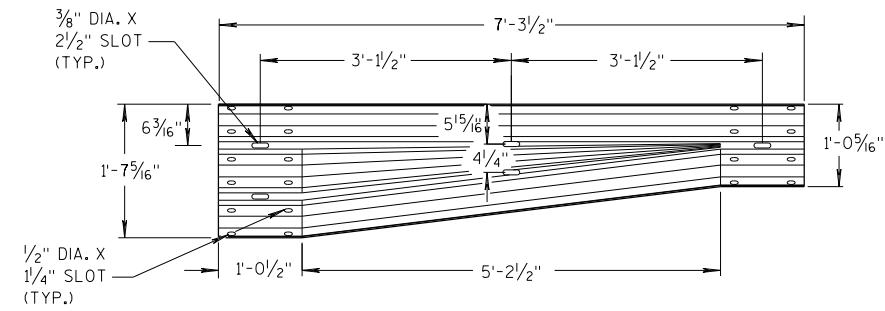
THRIE BEAM
TERMINAL CONNECTOR



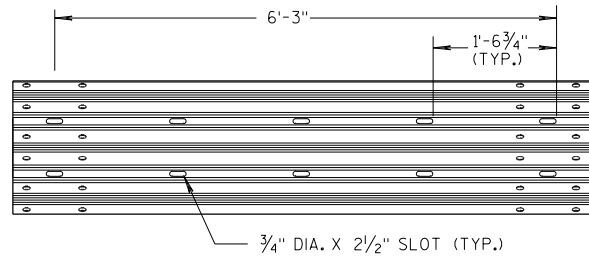
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

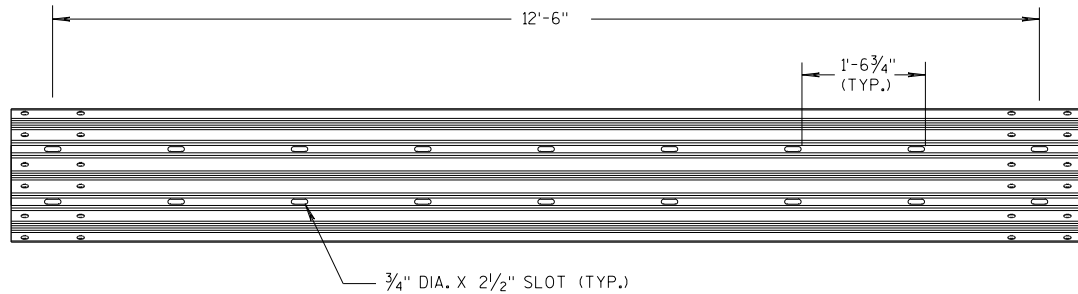
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



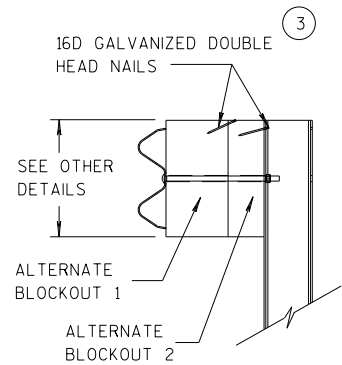
W-BEAM TO THRIE BEAM TRANSITION SECTION



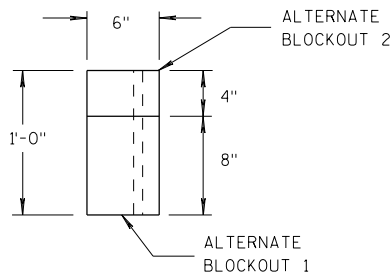
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

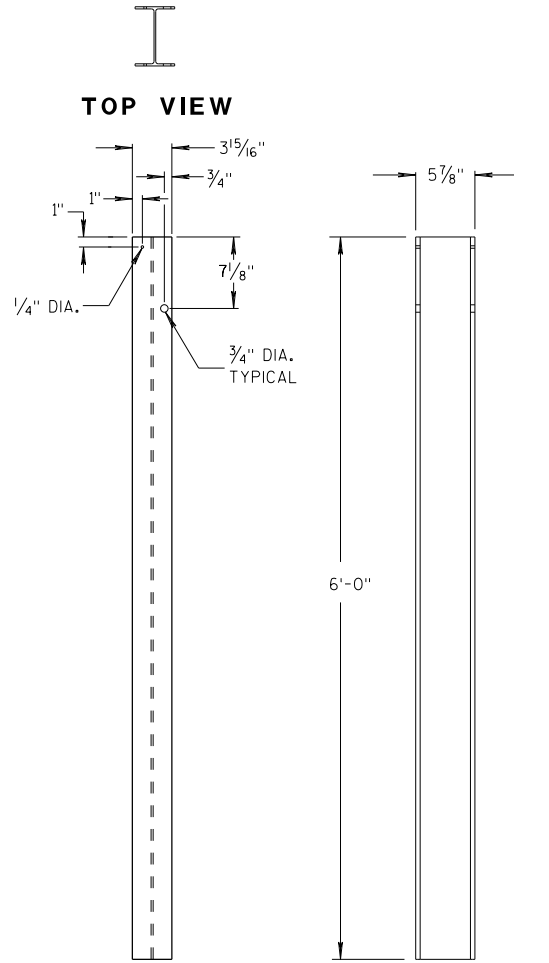


SIDE VIEW



TOP VIEW

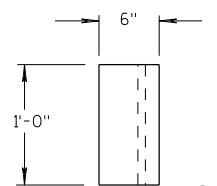
ALTERNATE WOOD BLOCKOUT DETAIL



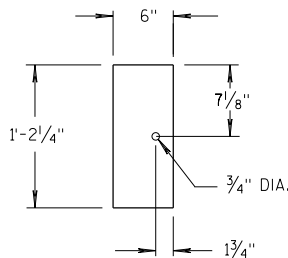
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

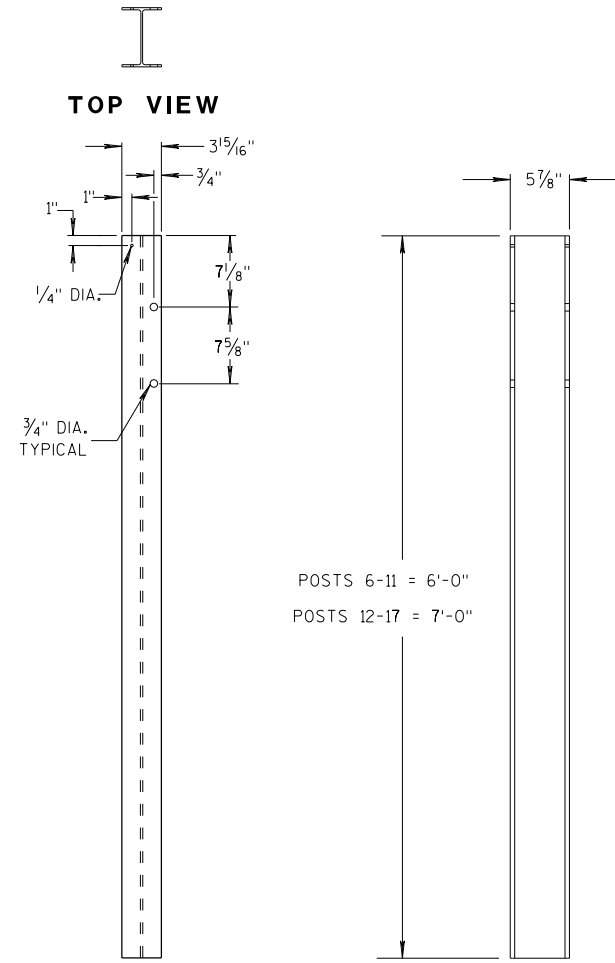


TOP VIEW



FRONT VIEW

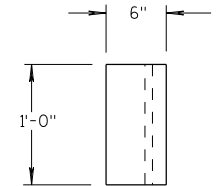
BLOCKOUT POSTS 1-5



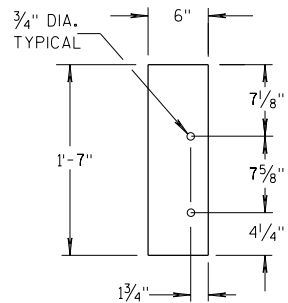
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

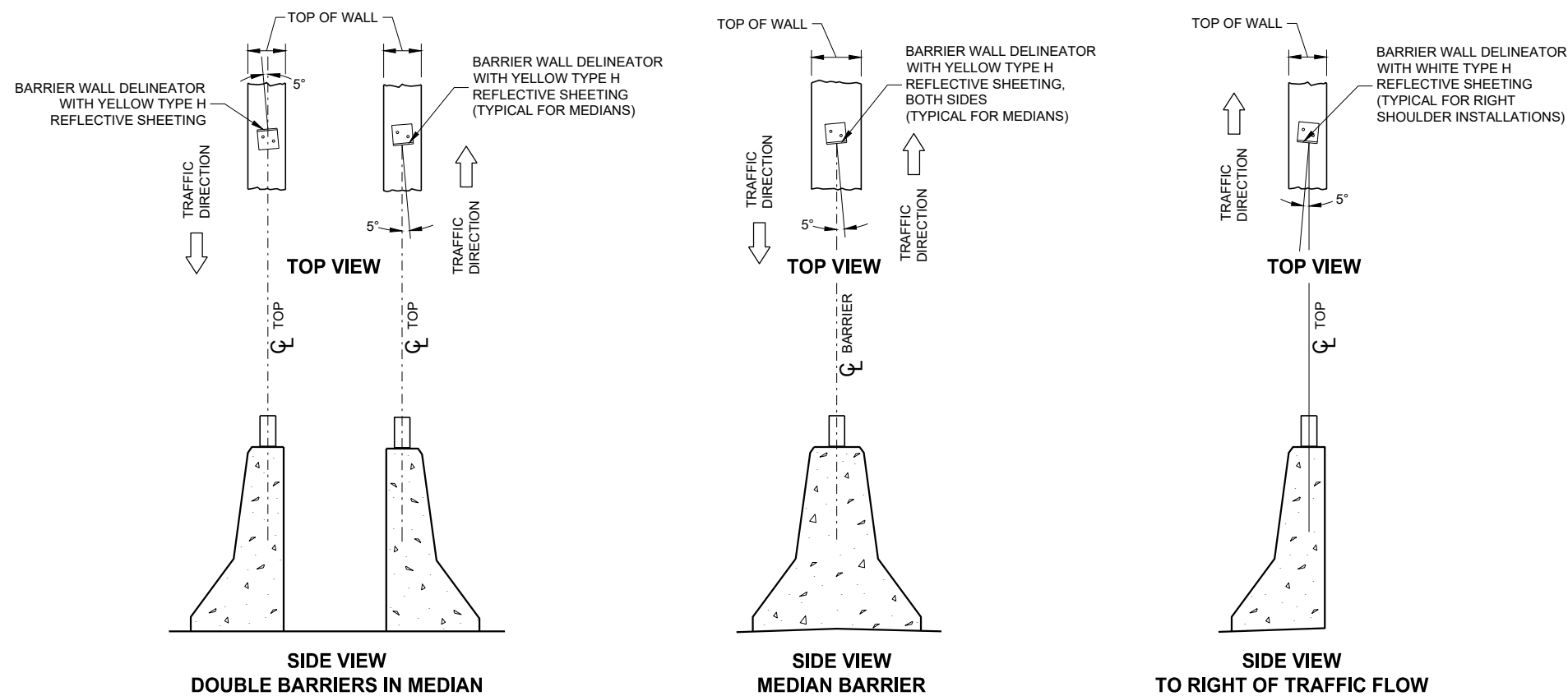
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

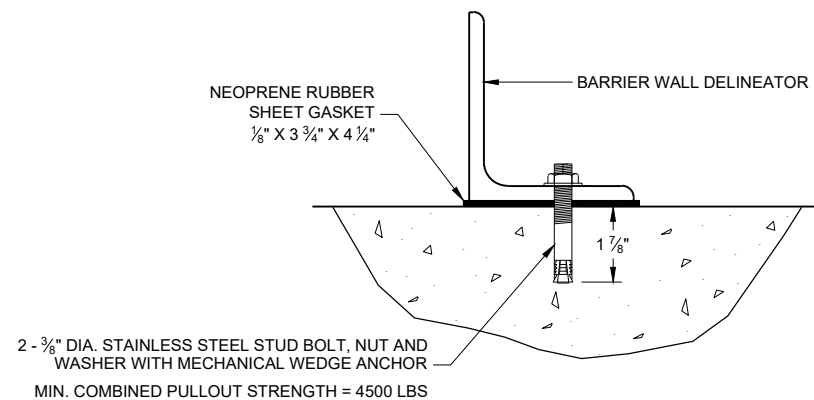
⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

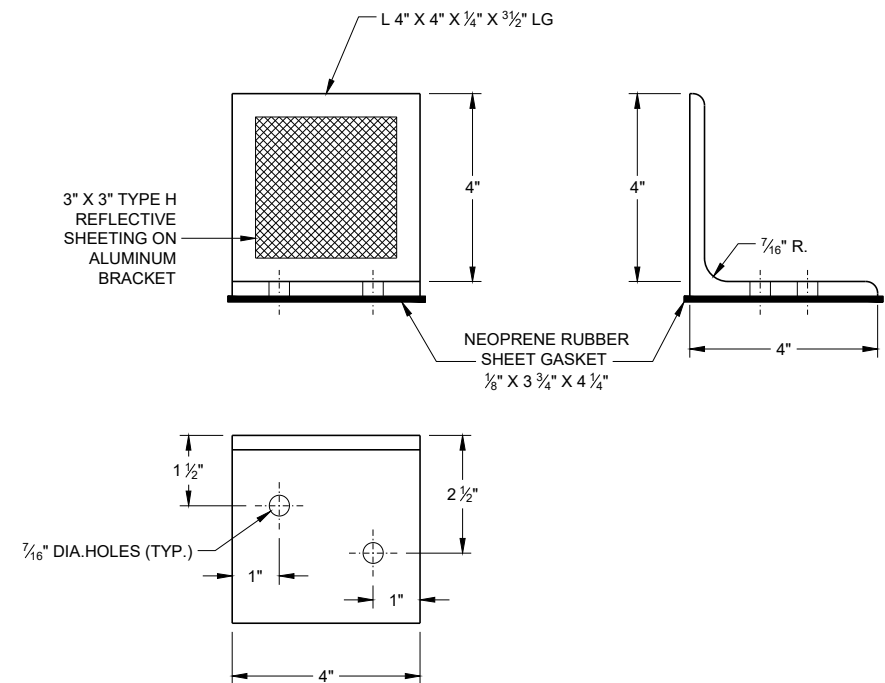
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



LOCATION AND AIMING DETAILS FOR BARRIER WALL DELINEATOR MOUNTED ON CONCRETE BARRIERS



BARRIER WALL DELINEATOR MOUNTING DETAIL



BARRIER WALL DELINEATOR

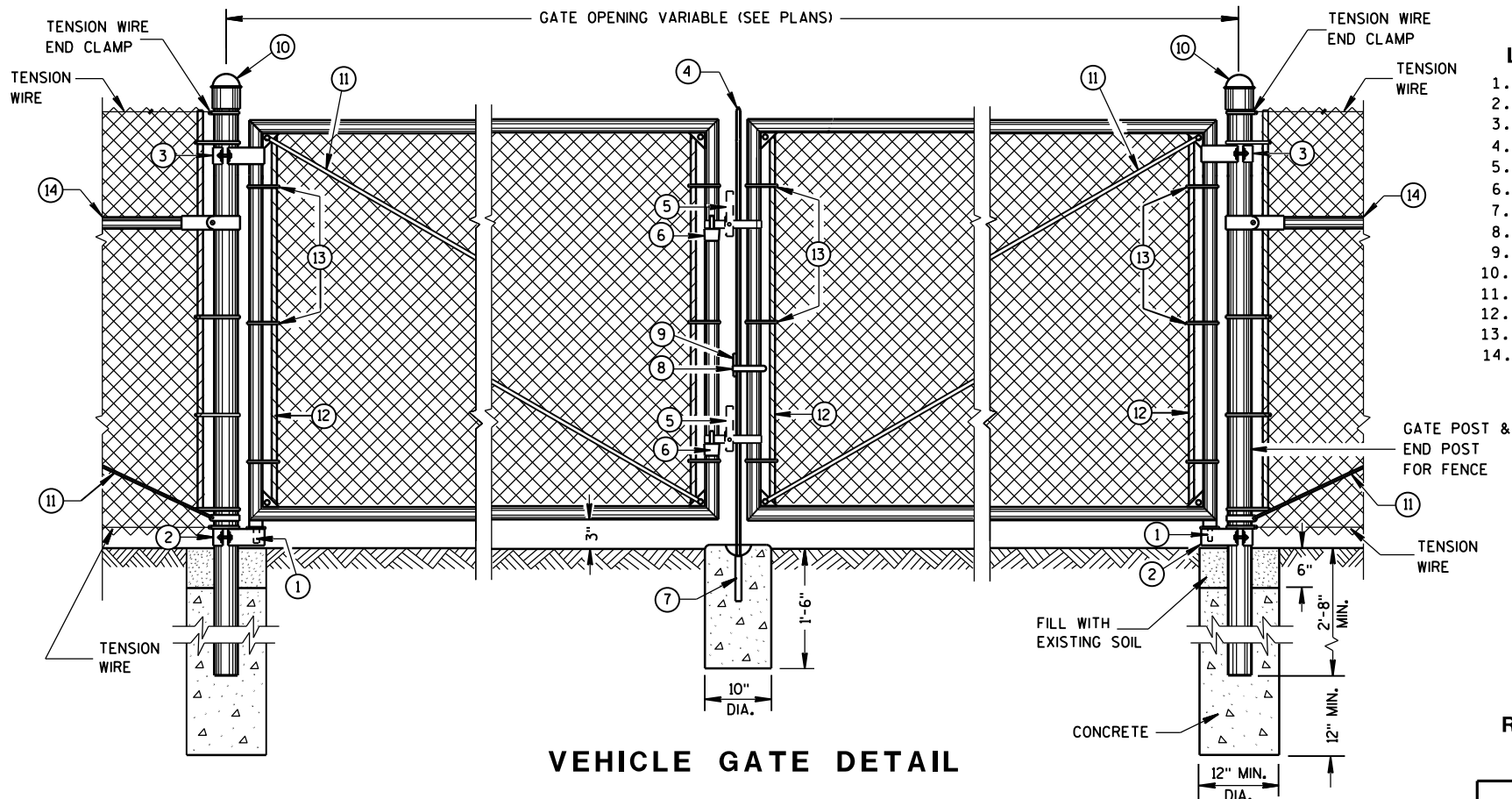
REFLECTOR SPACING TABLE

REFLECTOR SPACING	MINIMUM NUMBER OF REFLECTORS
100' C-C	3

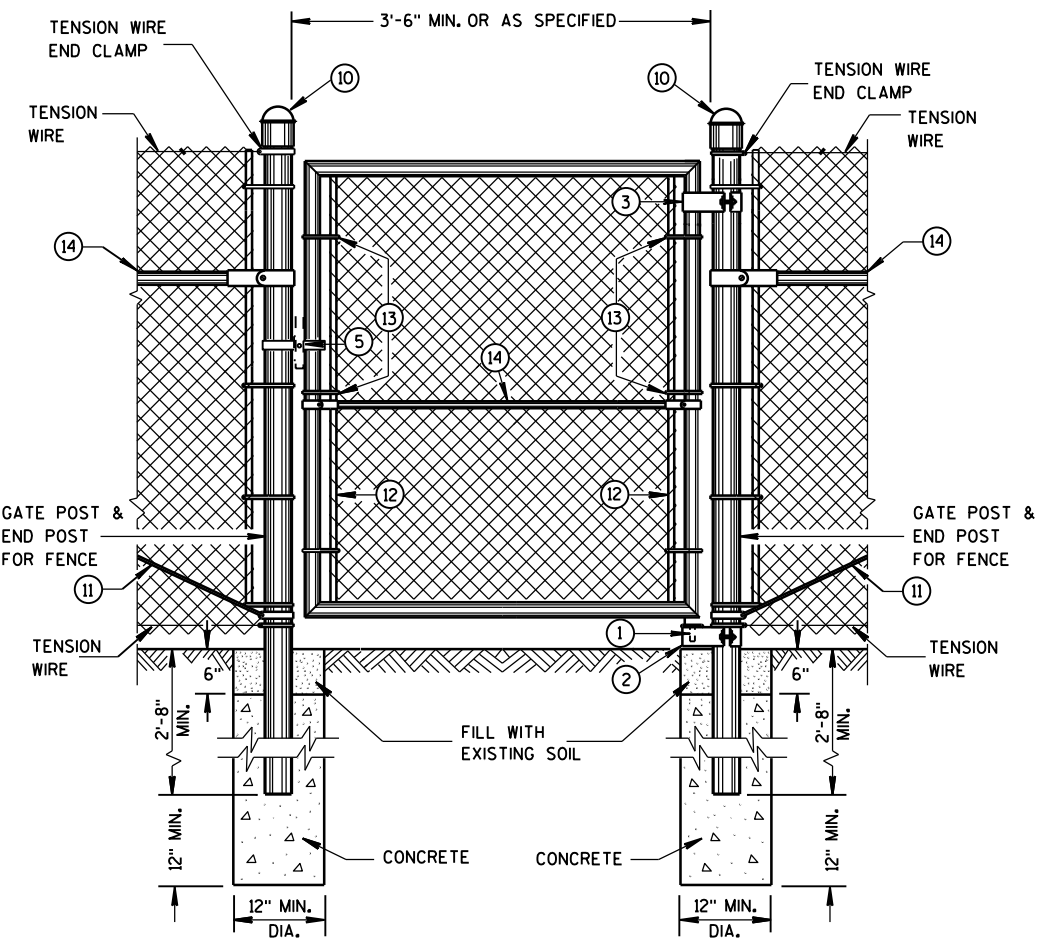
BARRIER WALL DELINEATOR WITH REFLECTIVE SHEETING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
August 2019 DATE /S/ Matthew Rauch
STATE SIGNING AND MARKING ENGINEER
FHWA



VEHICLE GATE DETAIL



PEDESTRIAN GATE DETAIL

REQUIRED FENCE POST SIZES

USE	FABRIC HEIGHTS FEET	POST TYPE
TERMINAL POSTS **	LESS THAN OR EQUAL TO 6 FT.	SP3
	GREATER THAN OR EQUAL TO 6 FT.	SP4
LINE POSTS	LESS THAN OR EQUAL TO 6 FT.	SP2
	LESS THAN OR EQUAL TO 8 FT.	SP3
	GREATER THAN OR EQUAL TO 8 FT.	SP4
	LESS THAN OR EQUAL TO 8 FT.	FS2 OR FS2+
	GREATER THAN OR EQUAL TO 8 FT.	FS3

BRACE RAIL TYPES

USE	TYPE
BRACE RAIL	SP1 OR FS1

** INCLUDES END, CORNER, ANGLE, INTERSECTION AND INTERMEDIATE BRACED POSTS

LEGEND

1. STRAIGHT PLUG
 2. BOTTOM HINGE
 3. TOP HINGE
 4. PLUNGER ROD
 5. FULCRUM LATCH
 6. FORK CATCH *
 7. PLUNGER ROD CATCH
 8. LOCK KEEPER GUIDE
 9. LOCK KEEPER
 10. DOME TOPS
 11. TRUSS RODS
 12. TENSION BAR
 13. TENSION BANDS
 14. BRACE RAIL
- *NOT REQUIRED ON SINGLE SWING PEDESTRIAN GATE

GENERAL NOTES

FENCE POSTS INSTALLED ON CONCRETE WALLS SHALL BE ANCHORED INTO EMBEDDED METAL SLEEVES OR CORED HOLE BY FILLING THE ANNULAR SPACE WITH PEA GRAVEL FOLLOWED BY AN EPOXY RESIN ADHESIVE. THE EPOXY RESIN ADHESIVE SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 235, CLASS A, B OR C.

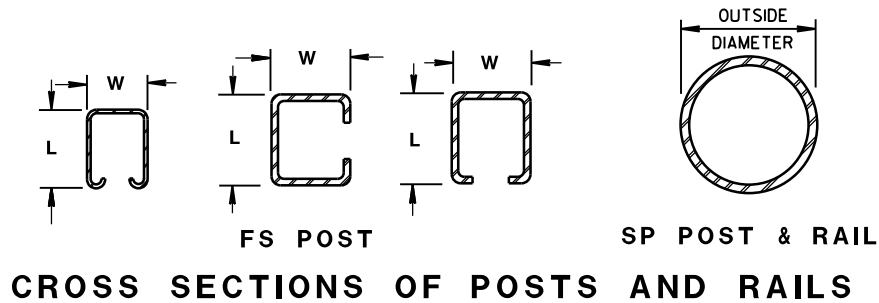
USE FENCE FABRIC KNUCKLED AT BOTH SELVAGES.

FOR LEAF GATES GREATER THAN 8 FEET WIDE, INSTALL INTERIOR VERTICAL BRACE RAIL AT 8 FOOT INTERVALS.

FOR FABRIC HEIGHTS GREATER THAN 8 FEET, INSTALL INTERIOR HORIZONTAL BRACE RAILS TO LEAF GATE.

MAXIMUM SAG FOR OUTER GATE MEMBER SHALL NOT EXCEED THE GREATER OF 1% OF THE LEAF GATE WIDTH OR 2 INCHES.

USE TYPE 2, CLASS 3, MARCELLED/CRIMPED, TENSION WIRE PER ASTM A 817.



ROLLED-FORMED STEEL FENCE POST
(2.0 OZ./SQ. FT. COATING)

POST TYPE	LENGTH (L) INCH	WIDTH (W) INCH	WEIGHT LBS/FT
FS1	1.625	1.25	1.35
FS2+	1.875	1.625	1.850
FS2	1.875	1.625	2.400
FS3	2.250	1.700	2.780

REQUIRED POST SIZE FOR GATES

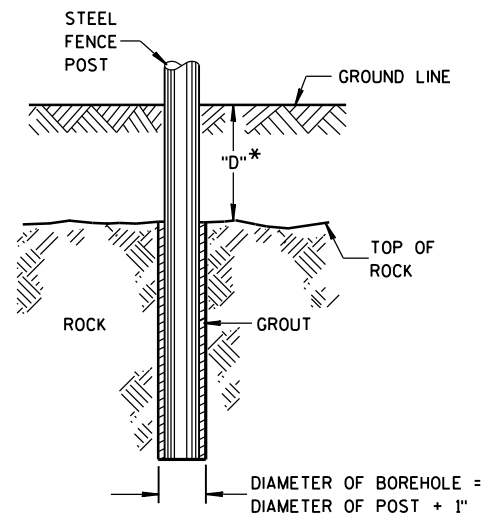
USE	LEAF WIDTHS FEET	POST TYPE
GATES	LESS THAN OR EQUAL TO 6 FT.	SP4
	LESS THAN OR EQUAL TO 13 FT.	SP5
	LESS THAN OR EQUAL TO 18 FT.	SP6
	LESS THAN OR EQUAL TO 23 FT.	SP7

ROUND STEEL FENCE POST
(1.8 OZ./SQ. FT. COATING)

POST TYPE	OUTSIDE DIMENSION INCH	WALL THICKNESS INCH	WEIGHT LBS/FT
SP1	1.660	0.140	2.270
SP2	1.900	0.145	2.720
SP3	2.375	0.154	3.650
SP4	2.875	0.203	5.800
SP5	4.000	0.226	9.120
SP6	6.625	0.280	18.990
SP7	8.625	0.322	28.580

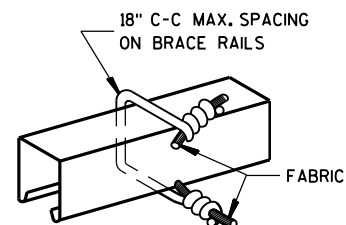
FENCE CHAIN LINK

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



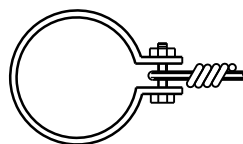
* IF "D" IS LESS THAN 2'-6",
DRILL ROCK AND INSTALL GROUT

ROCK INSTALLATION OF LINE POST

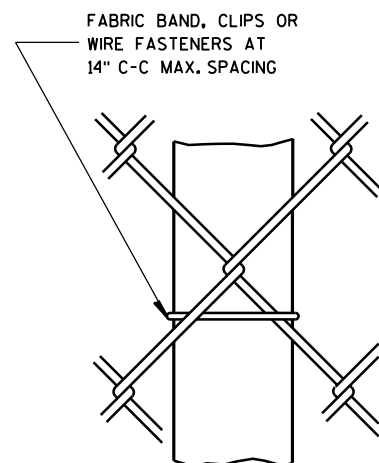


BRACE RAIL FABRIC FASTENER

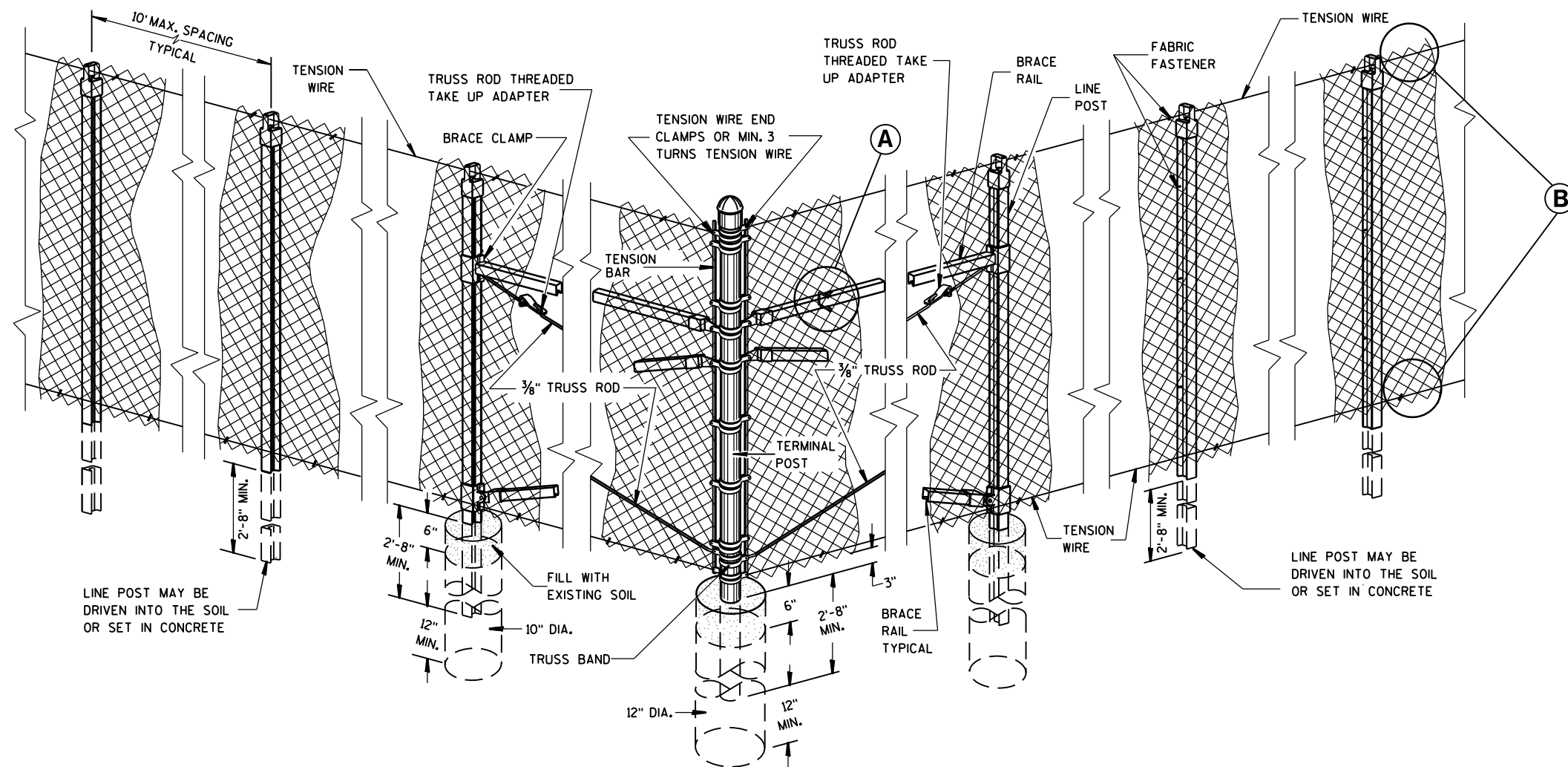
(A)



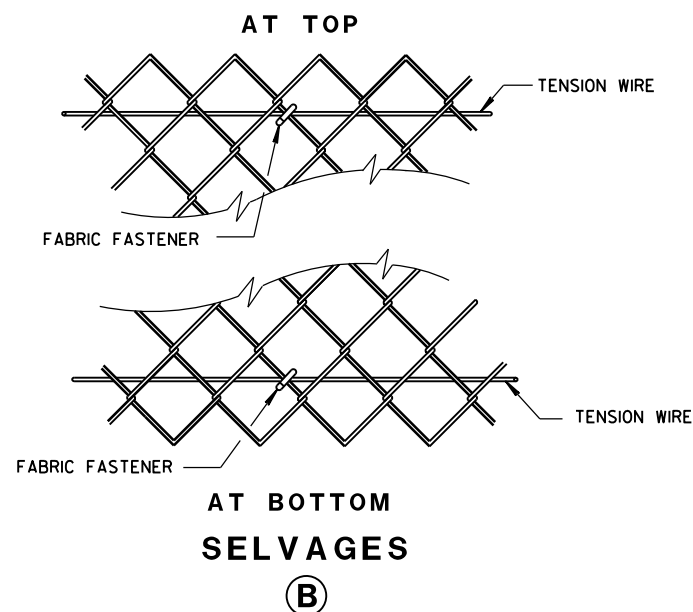
TENSION WIRE END CLAMP



LINE POST FABRIC FASTENER



END, CORNER, ANGLE INTERSECTION & INTERMEDIATE BRACED POSTS

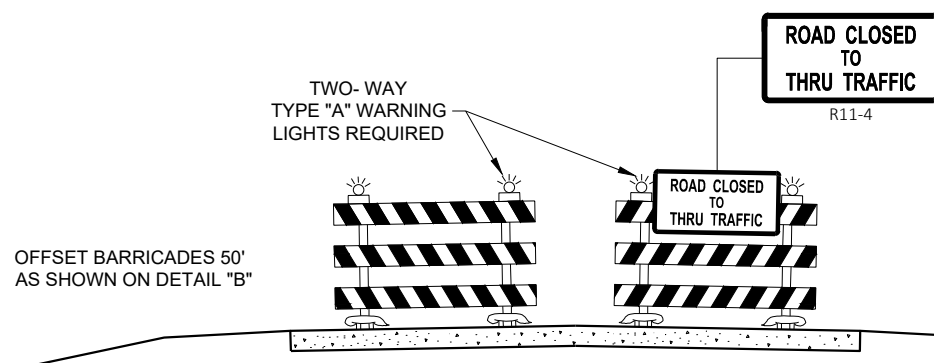
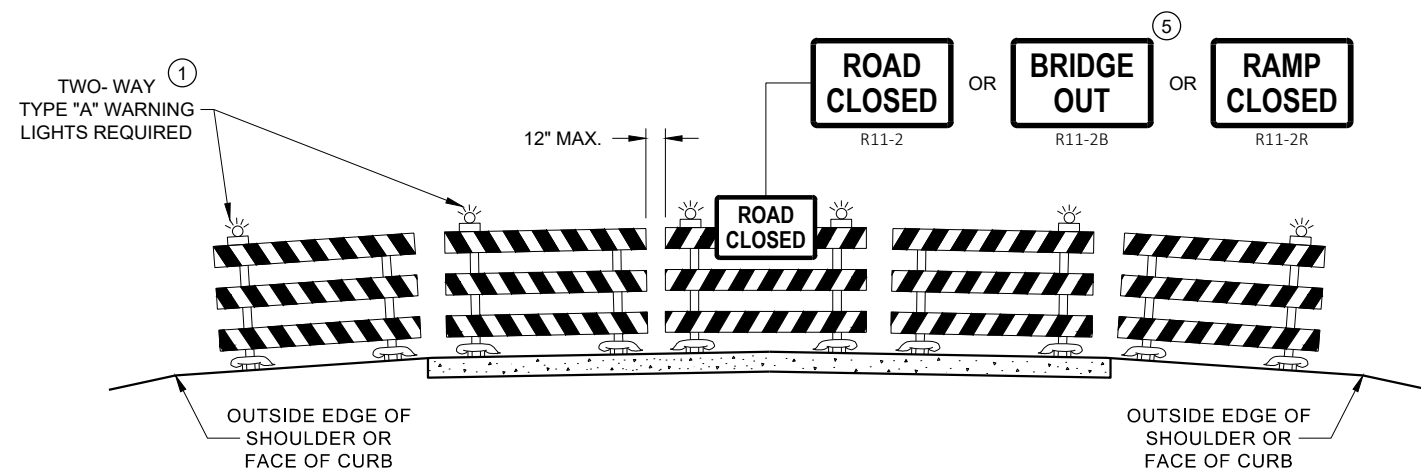


FENCE CHAIN LINK

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
FEB. 2015
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DO NOT USE IN TAPERS
 $\frac{1}{2}$ SPACING OF DRUMS



THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>June 2017</u> DATE	<u>/S/ Andrew Heidtke</u> WORK ZONE ENGINEER

GENERAL NOTES

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.


ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE ONE HALF THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.


- ①


CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS.
- ②


IF NEEDED, USE ONLY IF DESIGN SPEED IS 10 MPH LESS THAN POSTED SPEED.


LEGEND


- 


SIGN ON PERMANENT SUPPORT
- 


TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- 

TRAFFIC CONTROL DRUM
- 

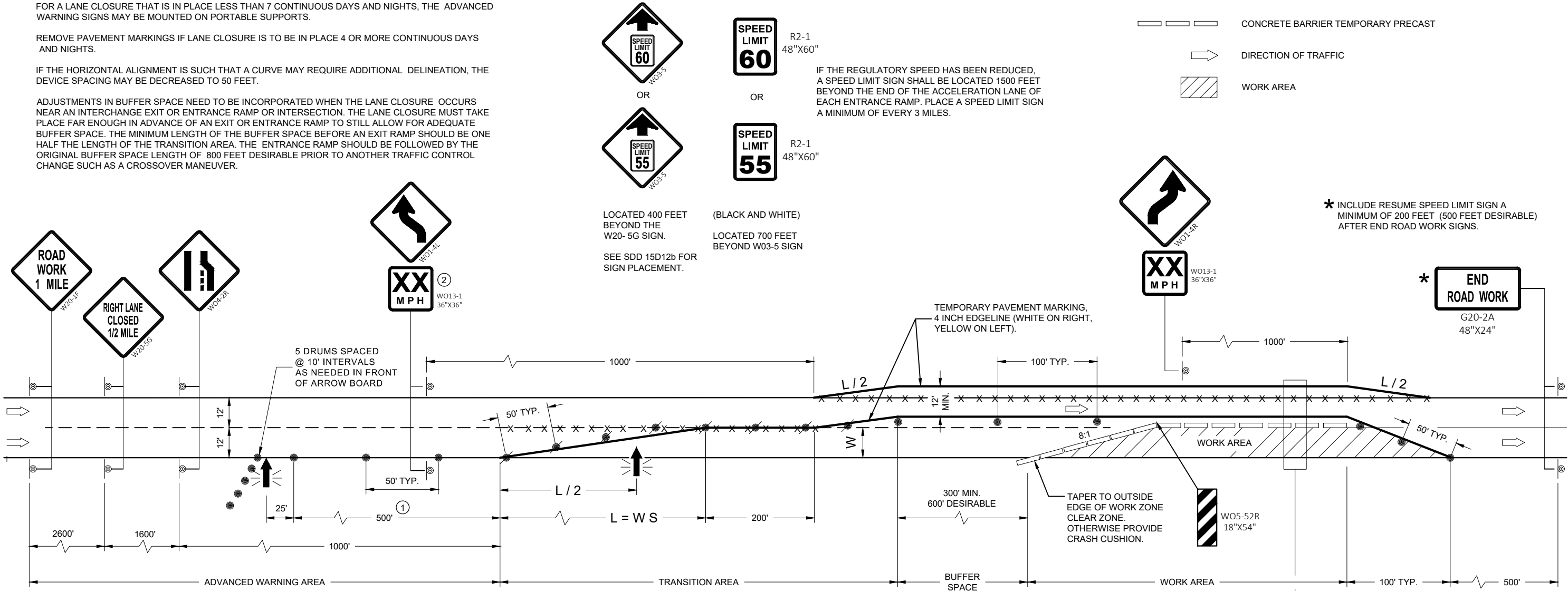
FLASHING ARROW BOARD
- 

REMOVING PAVEMENT MARKING
- 

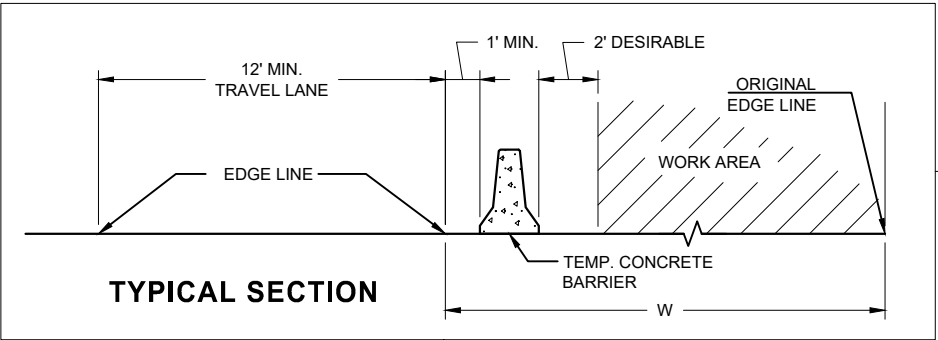
CONCRETE BARRIER TEMPORARY PRECAST
- 

DIRECTION OF TRAFFIC
- 

WORK AREA



SPEED (MPH)	L, TAPER LENGTH (MPH)											
	W, LATERAL OFFSET (FT)											
	1	2	3	4	5	6	7	8	9	10	11	12
45	45	90	135	180	225	270	315	360	405	450	495	540
50	50	100	150	200	250	300	350	400	450	500	550	600
55	55	110	165	220	275	330	385	440	495	550	605	660
60	60	120	180	240	300	360	420	480	540	600	660	720
65	65	130	195	260	325	390	455	520	585	650	715	780
70	70	140	210	280	350	420	490	560	630	700	770	840



TRAFFIC CONTROL

LANE CLOSURE, SPEEDS

GREATER THAN 40 MPH

WITH BARRIER

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

APPROVED

November 2018

DATE

/S/ Andrew Heidtke

WORK ZONE ENGINEER

FHWA

LEGEND

- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- FLASHING ARROW BOARD
- DIRECTION OF TRAFFIC
- WORK AREA

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT TWO LANES. FOR CLOSING THE LEFT TWO LANES, REVERSE THE TRAFFIC CONTROL.

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON COVERED OR "DOWNED" SIGNS.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500' DESIRABLE) DISTANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE

W20-1E AND G20-2A SIGNS ARE NOT REQUIRED IF THE LANE CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

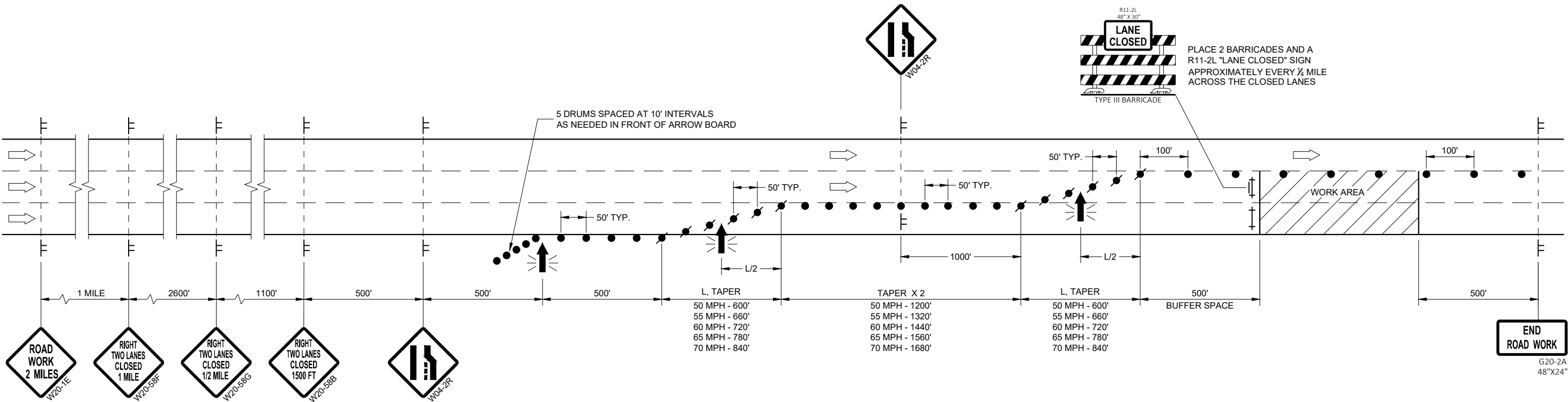
CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROW BOARDS AND LANE CLOSURE DRUMS.

WHEN A RAMP OR SIDE ROAD INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.










TRAFFIC CONTROL, TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY, SHORT TERM (LESS THAN 24 HOURS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2015
DATE
/S/ Andrew Heidtke
STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  SIGN ON TEMPORARY SUPPORT
-  TRAFFIC CONTROL DRUM
-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
-  REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  DIRECTION OF TRAFFIC

GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

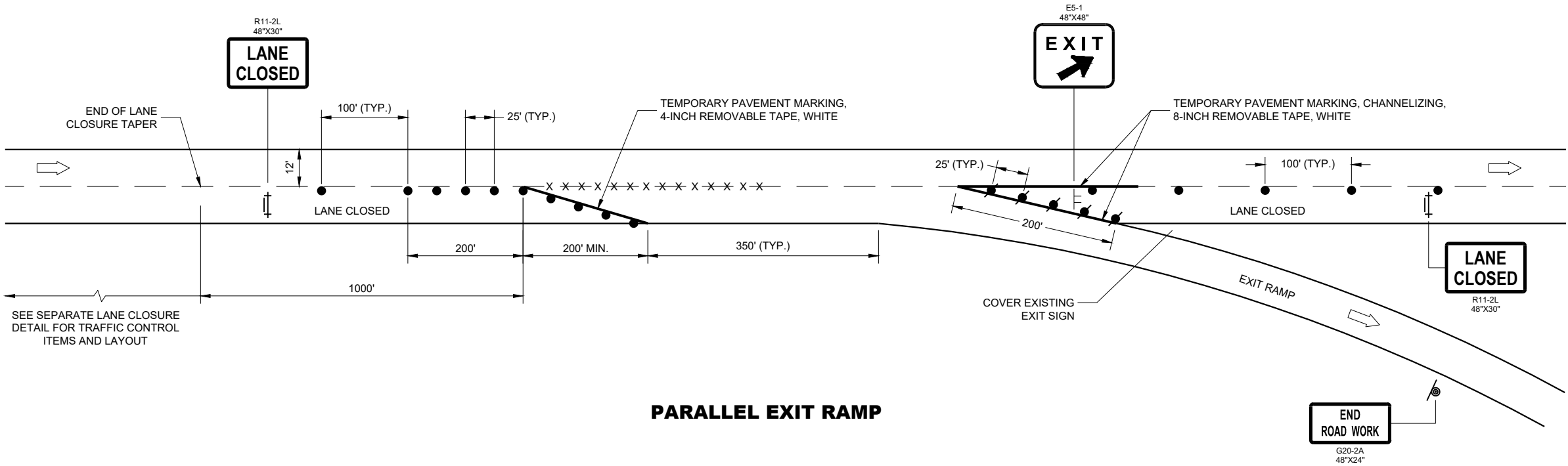
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONSECUTIVE DAYS AND NIGHTS OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE EXIT RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.



PARALLEL EXIT RAMP

**TRAFFIC CONTROL,
PARALLEL EXIT RAMP
WITHIN LANE CLOSURE**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
May 2019
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ⚡➡ FLASHING ARROW BOARD
- ▨ WORK AREA

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

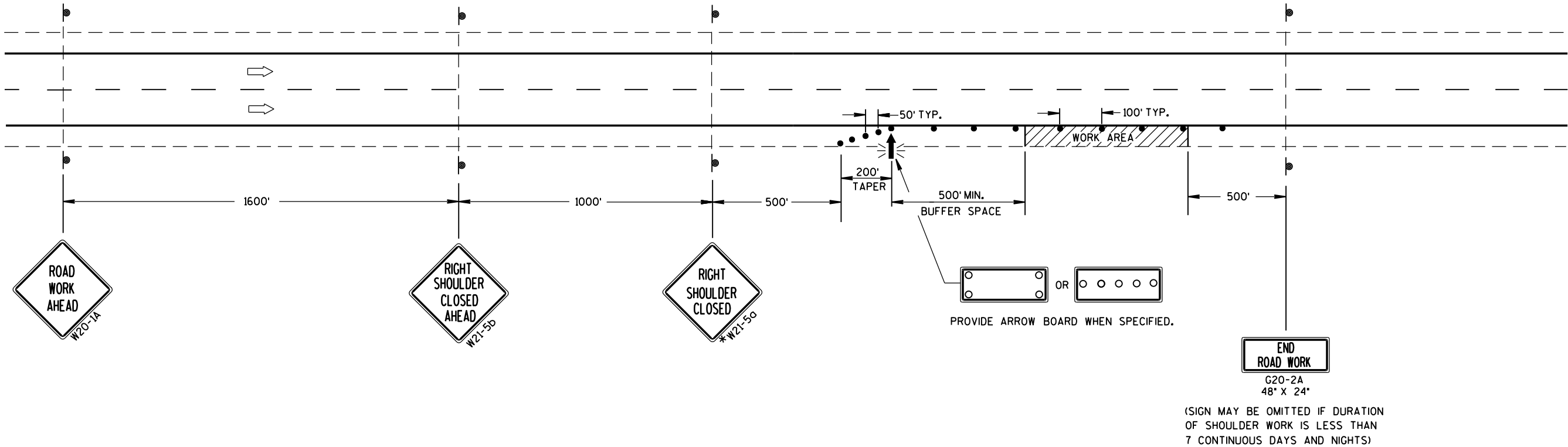
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

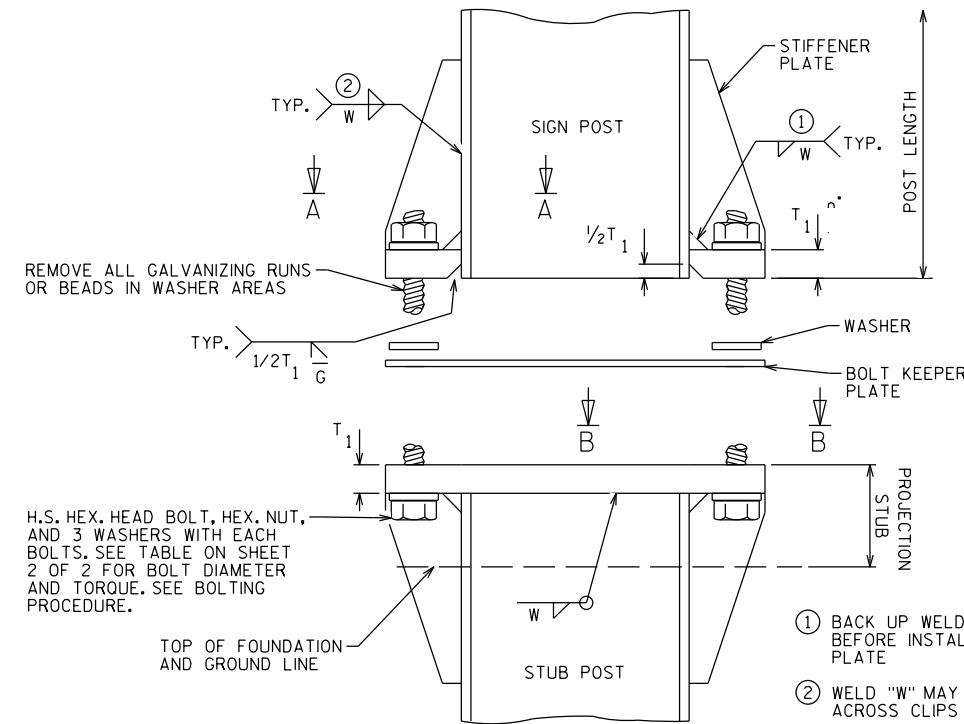
*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-5a SIGN MAY BE OMITTED.



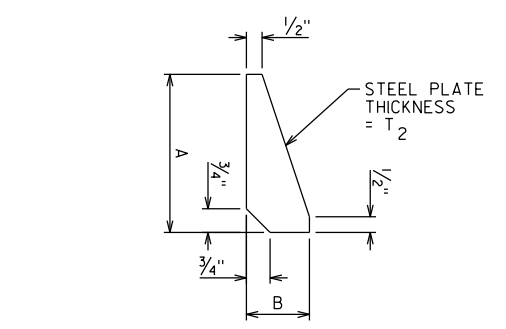
TRAFFIC CONTROL
SHOULDER CLOSURE ON DIVIDED
ROADWAY, SPEEDS GREATER
THAN 40 MPH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

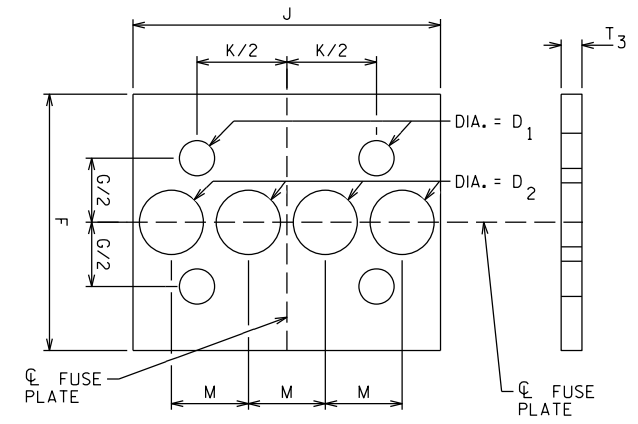
APPROVED
June 2016 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



SIGN POST & STUB POST ELEVATION



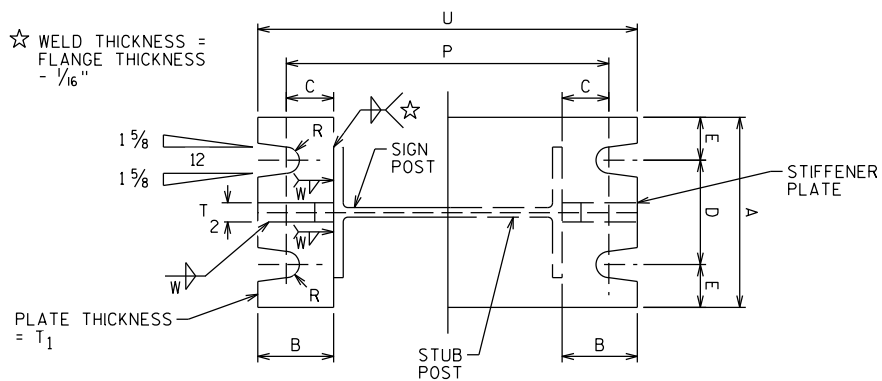
STIFFENER PLATE DETAIL
(REFER TO TABLE ON SHEET 2 OF 2 FOR DIMENSIONS)



PERFORATED FUSE PLATE DETAIL

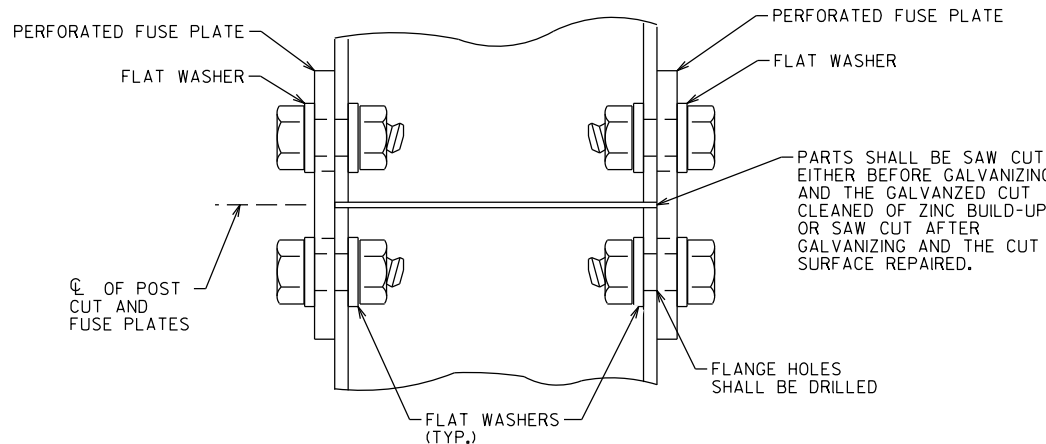
USE H.S. HEX HEAD BOLTS, HEX HEAD NUT AND FLAT WASHER UNDER NUT. INSTALL BOLTS PER THE WISCONSIN DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATION SECTION 506.3.12.3.

ALL HOLES SHALL BE DRILLED, SUB-PUNCHED AND REAMED. ALL PLATE CUTS SHALL PREFERABLY BE SAW CUTS. HOWEVER, FLAME CUTTING WILL BE PERMITTED PROVIDED ALL EDGES ARE GROUND. METAL PROJECTING BEYOND THE PLANE OF THE PLATE FACE WILL NOT BE PERMITTED. STEEL FUSE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36, ASTM A572 GRADE 50 OR ASTM A588 MAY BE SUBSTITUTED FOR A36 AT THE OPTION OF THE FABRICATOR. MILL TEST REPORTS SHALL BE SUBMITTED FOR FUSE PLATES. STEEL USED SHALL HAVE AN ULTIMATE TENSILE STRENGTH NOT TO EXCEED 80 KSI.

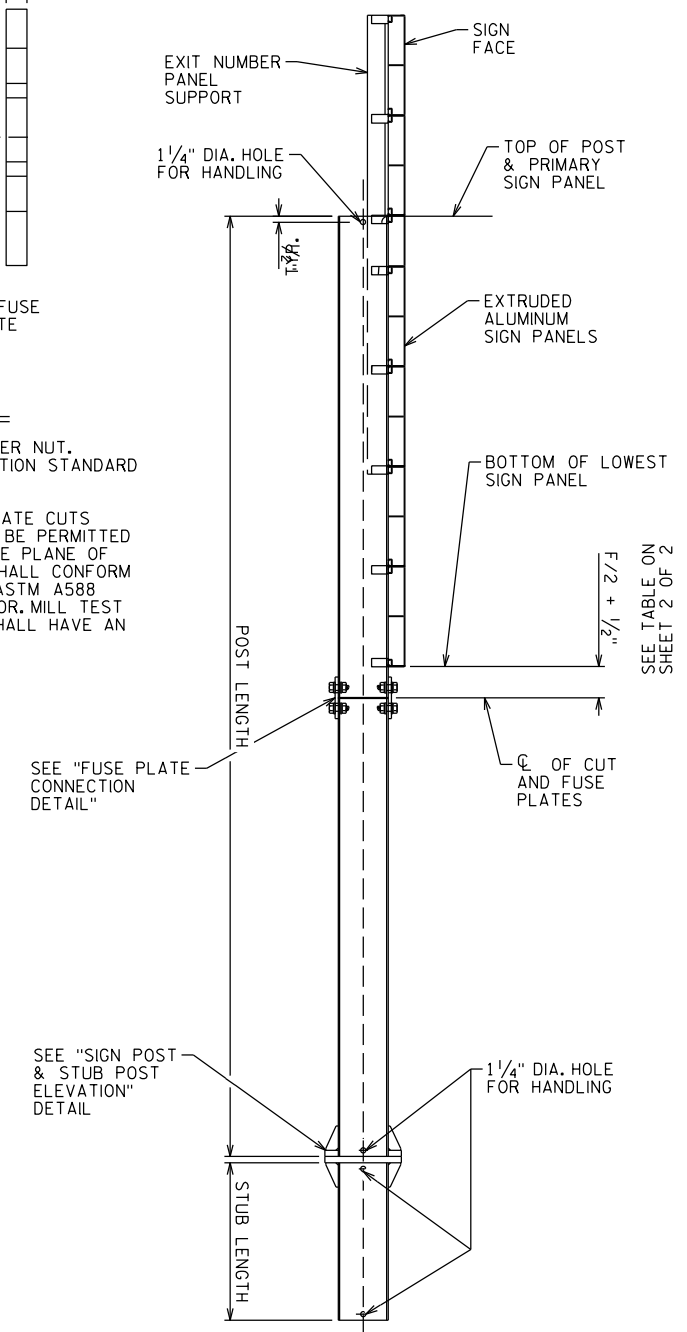


SECTION A-A

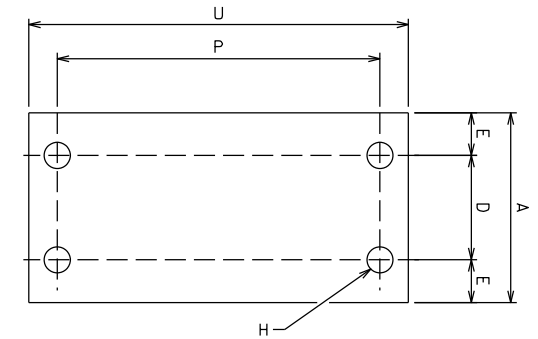
SECTION B-B



FUSE PLATE CONNECTION DETAIL

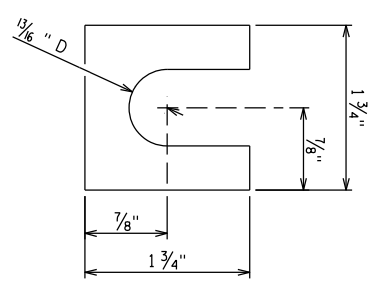


POST DETAIL



BOLT KEEPER PLATE DETAIL

30 GA GALVANIZED SHEET STEEL



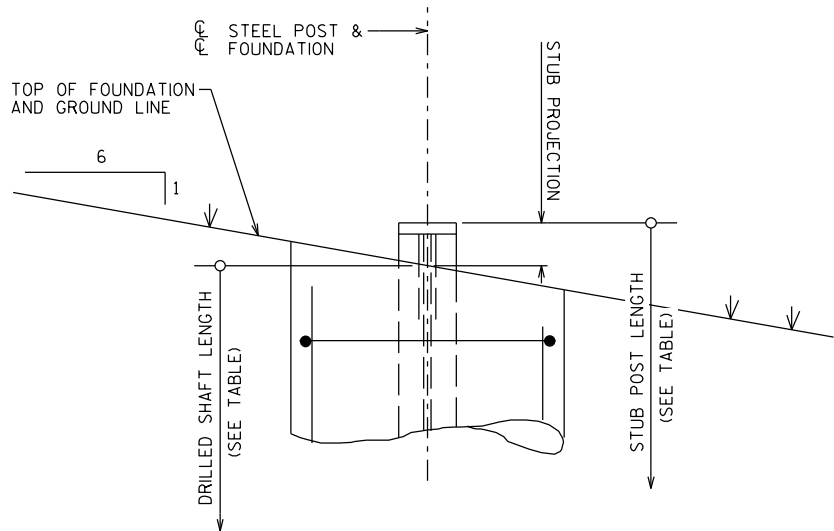
SHIM DETAIL

FURNISH TWO .012"± THICK AND TWO .032"± THICK SHIMS PER POST. SHIMS SHALL BE FABRICATED FROM BRASS SHIM STOCK OR STRIP CONFORMING TO ASTM B36.

BOLTING PROCEDURE FOR BASE CONNECTION

1. ASSEMBLE SIGN POST, BOLT KEEPER PLATE, AND STUB POST WITH BOLTS AND THREE FLAT WASHERS PER BOLT AS SHOWN.
2. SHIM AS REQUIRED TO PLUMB POST.
3. PRIOR TO BOLT TIGHTENING, LUBRICATE BASE CONNECTION BOLTS WITH BEESWAX OR OTHER HIGH-WAX LUBRICANT.
4. TIGHTEN ALL BOLTS THE MAXIMUM POSSIBLE WITH A 12" OR 15" WRENCH TO BED WASHERS & SHIMS AND TO CLEAN BOLT THREADS.
5. LOOSEN EACH BOLT IN TURN AND RETIGHTEN IN A SYSTEMATIC ORDER TO THE PERSCRIBED TORQUE. (SEE TABLE FOR PERSCRIBED TORQUE). DO NOT OVER-TIGHTEN.
6. BURR THREADS AT JUNCTION WITH NUT USING A CENTER PUNCH TO PREVENT NUT LOOSENING.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE BTO TYPE I SIGNS			
DRAWN BY		PLANS CK'D.	
CONNECTION & FOUNDATION DETAILS 1 OF 2		SHEET A3-120	




FOUNDATION DATA TABLE

POST SHAPE	STUB LENGTH	STUB PROJECTION	DRILLED SHAFT DIAMETER	DRILLED SHAFT LENGTH	VERTICAL BARS		HOOPS		CONCRETE VOLUME	TOTAL REINF. WEIGHT
					SIZE	LENGTH	MAX SPA.	NO.		
W6X15	2'-6"	3"	24"	6'-6"	#5	5'-11"	10"	9	0.8 CY	71 LB
W8X18	2'-6"	3"	24"	7'-6"	#6	6'-11"	12"	8	0.9 CY	102 LB
W8X21	3'-0"	2½"	24"	8'-0"	#6	7'-5"	12"	9	1.0 CY	110 LB
W10X22	3'-0"	2½"	24"	8'-6"	#7	7'-11"	12"	9	1.0 CY	151 LB
W12X26	3'-0"	2½"	24"	10'-0"	#7	9'-5"	12"	11	1.2 CY	180 LB

◀ QUANTITIES SHOWN ARE FOR ONE DRILLED SHAFT

BASE CONNECTION & FUSE PLATE DATA TABLE

		BASE CONNECTION DATA										BOLT KEEPER PLATE DATA		PERFORATED FUSE PLATE DATA											
POST SHAPE	WEIGHT PER FOOT	BOLT SIZE & TORQUE	A	B	C	D	E	T1	T2	W	R	P	U	F	G	J	K	M	D1	D2	T3	BOLT DIA.	WGT. EA. LBS	BOLT LENGTH	V 
W6X15	15 LB	5/8" DIA. X 4"	5"	2"	1 1/4"	2 3/4"	1 1/8"	1 1/4"	1/2"	1/4"	1/32"	8 1/2"	10"	5"	2 1/2"	6"	3 1/2"	1 1/2"	1 1/16"	1 1/4"	3/8"	5/8"	2.4	2	73.0 LB
W8X18	18 LB	36 TO 38 FT-LB										10 5/8"	12 1/8"	5"	2 1/2"	5 1/4"	2 3/4"	1 1/4"	1 1/16"	1 1/16"	3/8"	5/8"	2.0	2	83.0 LB
W8X21	21 LB											11"	12 3/4"	5 1/2"	2 1/2"	5 1/4"	2 3/4"	1 1/4"	1 1/16"	1"	1/2"	3/4"	3.1	2 1/4"	124.0 LB
W10X22	22 LB	3/4" DIA. X 4 3/4"	6"	2 1/4"	1 3/8"	3 1/2"	1 1/4"	1 1/2"	3/4"	5/16"	1/32"	12 7/8"	14 5/8"	6"	3"	5 3/4"	2 3/4"	1 3/8"	1 3/16"	1 1/8"	1/2"	3/4"	3.9	2 1/4"	134.0 LB
W12X26	26 LB	62 TO 63 FT-LB										15"	16 3/4"	6"	3"	6 1/2"	3 1/2"	1 5/8"	1 3/16"	1 5/16"	1/2"	3/4"	4.5	2 1/4"	152.0 LB

☒ TOTAL STRUCTURAL CARBON STEEL WEIGHT FOR ONE POST
 = V + (POST LENGTH X POST WEIGHT PER FOOT)

"V" INCLUDES STUB POST, BASE PLATES, STIFFENER PLATES, PERFORATED FUSE PLATES, BOLTS, NUTS, AND WASHERS.

DRAWINGS SHALL NOT BE SCALED

MATERIALS SHALL CONFORM TO THE WISCONSIN DEPARTMENT OF
TRANSPORTATION STANDARD SPECIFICATIONS SECTION 506, UNLESS
NOTED OTHERWISE.

FABRICATION SHALL CONFORM TO THE WISCONSIN DEPARTMENT OF
TRANSPORTATION STANDARD SPECIFICATIONS SECTION 506.

ALL POST, POST STUBS & ATTACHMENTS SHALL BE ASTM
A709 GRADE 50, GALVANIZED IN ACCORDANCE WITH ASTM A123.

THE POST, BASE PLATES, UPPER SIX INCHES OF STUB POST, FLANGE
SPLICE PLATE AND FUSE PLATE SHALL BE GALVANIZED AFTER
FABRICATION.

H.S. BOLTS, WASHERS, & NUTS SHALL BE A325 GALVANIZED.

CONCRETE MASONRY F'C = 3,500 P.S.I.
BAR STEEL REINFORCEMENT (UNCOATED), GRADE 60 FY = 60,000 P.S.I.

DESIGN CONFORMS TO AASHTO LRFD SPECIFICATIONS FOR
STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND
TRAFFIC SIGNALS 1ST EDITION 2015 (WITH 2017 & 2018 INTERIM
REVISIONS).

DEAD LOADS (DL):

- STEEL POST SELF WEIGHT
- SIGN PANEL WEIGHT = 3 PSF

WIND LOADS (WL):

WIND LOADS WERE APPLIED TO THE PROJECTED AREAS OF THE SIGN PANELS AND THE STEEL SIGN POSTS.

- BASIC WIND SPEED = 76 MPH
- MEAN RECURRENT INTERVAL (MRI) = 10 YEARS
- HEIGHT & EXPOSURE FACTOR = 1.00
- DIRECTIONALITY FACTOR = 0.85
- GUST EFFECT FACTOR = 1.14

WIND LOAD CASES:

- WL CASE 1: 1.0 X NORMAL WIND
- WL CASE 2: 1.0 X TRANSVERSE WIND
- WL CASE 3: 0.75 X NORMAL WIND + 0.75 X TRANSVERSE WIND

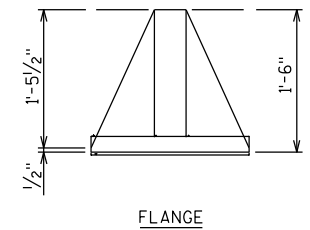
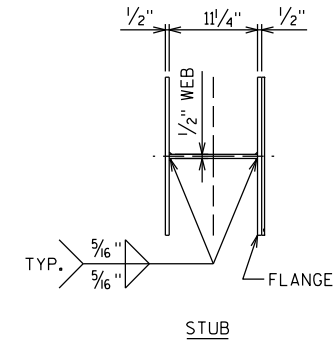
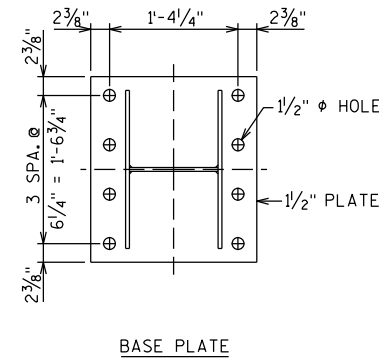
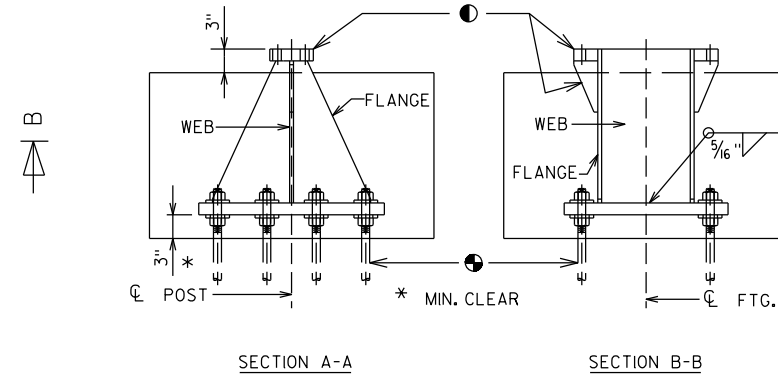
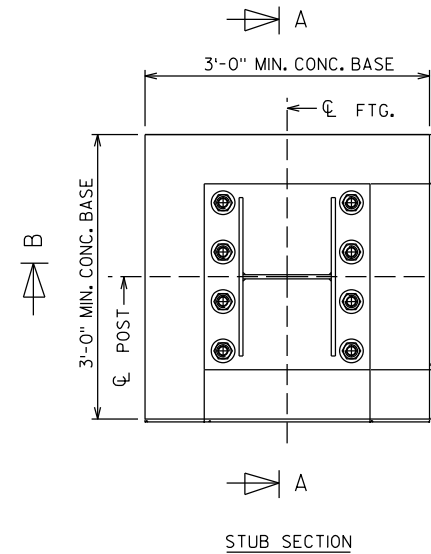
LOAD COMBINATIONS:

LOAD COMBINATION	TYPE	DL FACTOR	WL FACTOR
STRENGTH I	GRAVITY	1.25	-
EXTREME I	WIND	1.10	1.0
		0.9	1.0
SERVICE I	DEFLECTION	1.0	1.0

THE FOUNDATION DESIGN ASSUMED COHESIONLESS SOILS (LOOSE SAND) ABOVE THE WATER TABLE WITH THE FOLLOWING PROPERTIES:

- SOIL UNIT WEIGHT = 115 PCF
- ANGLE OF INTERNAL FRICTION = 24 DEGREES
- SOIL MODULUS PARAMETER = 25 LB/IN3

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE BTO TYPE I SIGNS			
		DRAWN BY	PLANS CK'D.
CONNECTION & FOUNDATION DETAILS 2 OF 2		SHEET A3-1.20	



- SEE BASE CONNECTION DETAILS ON "CONNECTIONS & FOUNDATION DETAILS" SHEETS.
- ADHESIVE ANCHORS 1/4-INCHES. ALLOWABLE PULL OUT CAPACITY = 15 KIPS. EMBED 1'-3" INTO ROCK.

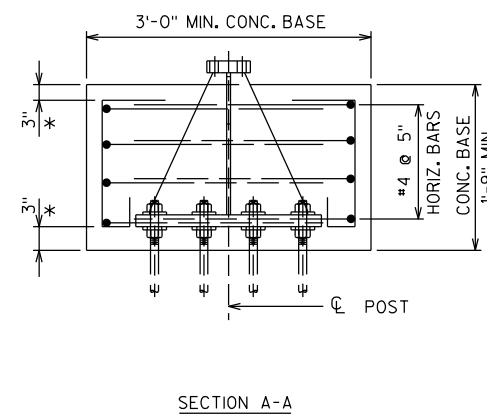
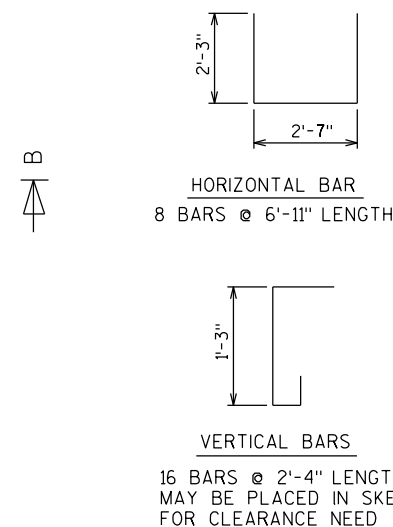
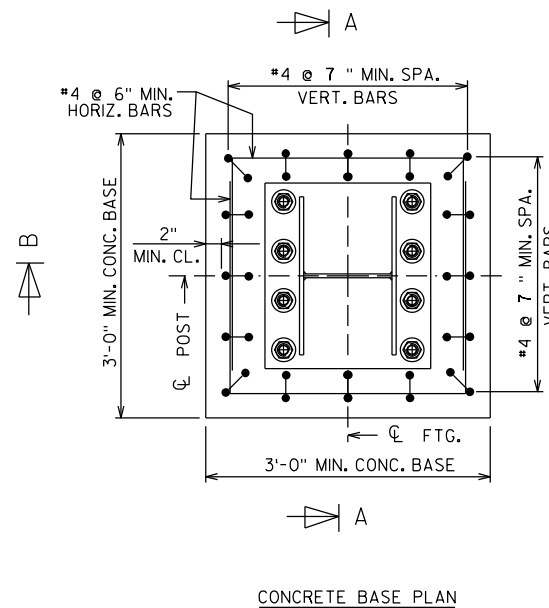
GENERAL NOTES:

QUANTITIES PER BASE:
 REINFORCING STEEL = 62 LB
 CONCRETE = 0.6 CY
 STRUCTURAL STEEL = 335 LB

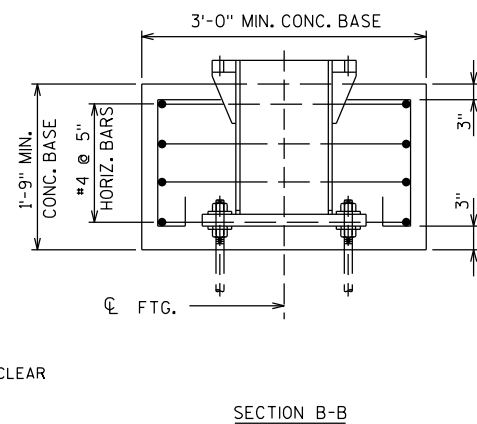
ALL MATERIALS, EXCEPT FOR ANCHOR ROD, NUTS, AND WASHERS, SHALL BE ASTM A709 GRADE 50. ALL MATERIALS TO BE GALVANIZED AFTER FABRICATION.

IF ROCK IS ENCOUNTERED PRIOR TO REACHING THE MINIMUM DRILLED SHAFT EMBEDMENT DEPTH DEFINED ON THE FOUNDATION DATA TABLE OF THE "CONNECTIONS & FOUNDATION DETAILS 2 OF 2" SHEET, THE CONTRACTOR SHALL INSTALL A TEST ADHESIVE ANCHOR AND DETERMINE THE PULL-OUT CAPACITY. IF THE FIELD TEST RESULTS IN A PULL-OUT CAPACITY GREATER THAN OR EQUAL TO 15 KIPS, THE CONTRACTOR MAY INSTALL THE ALTERNATE CONCRETE BASE AND BREAK-WAY STUB PER THE DETAILS ON THIS SHEET.

CONCRETE BASE DETAILS

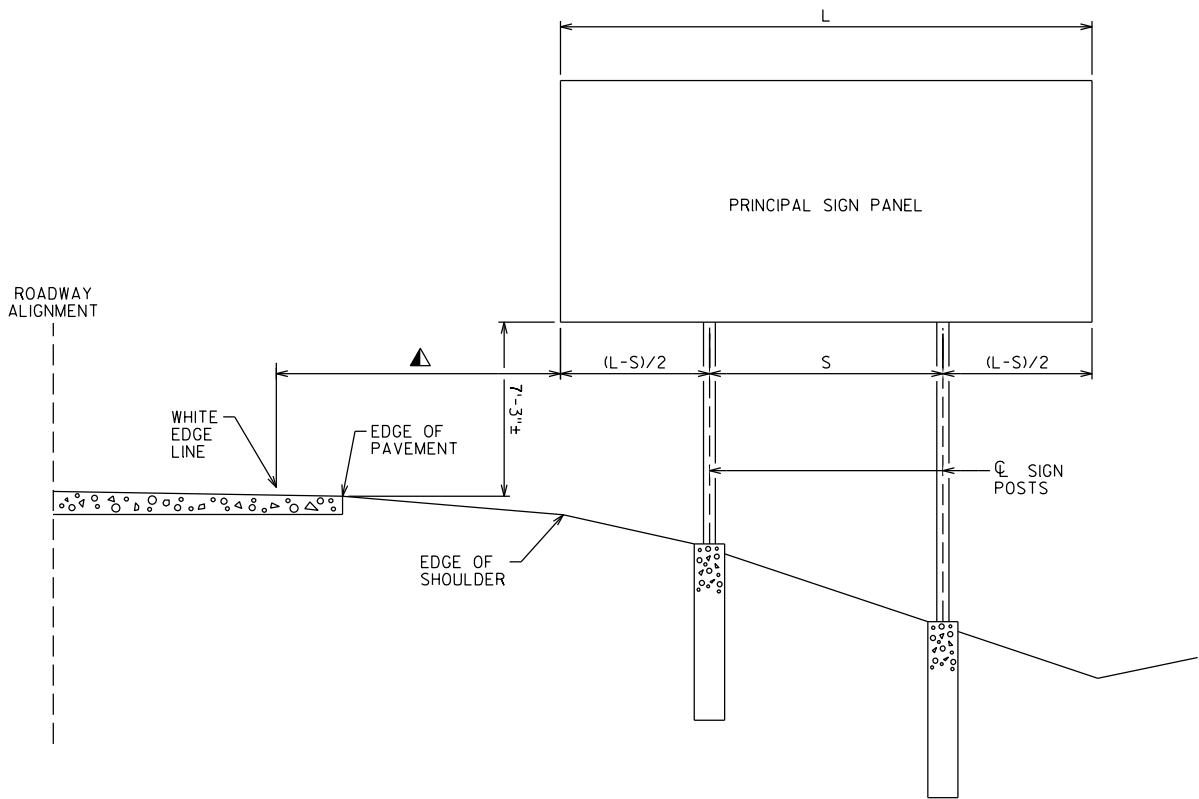


* MIN. CLEAR

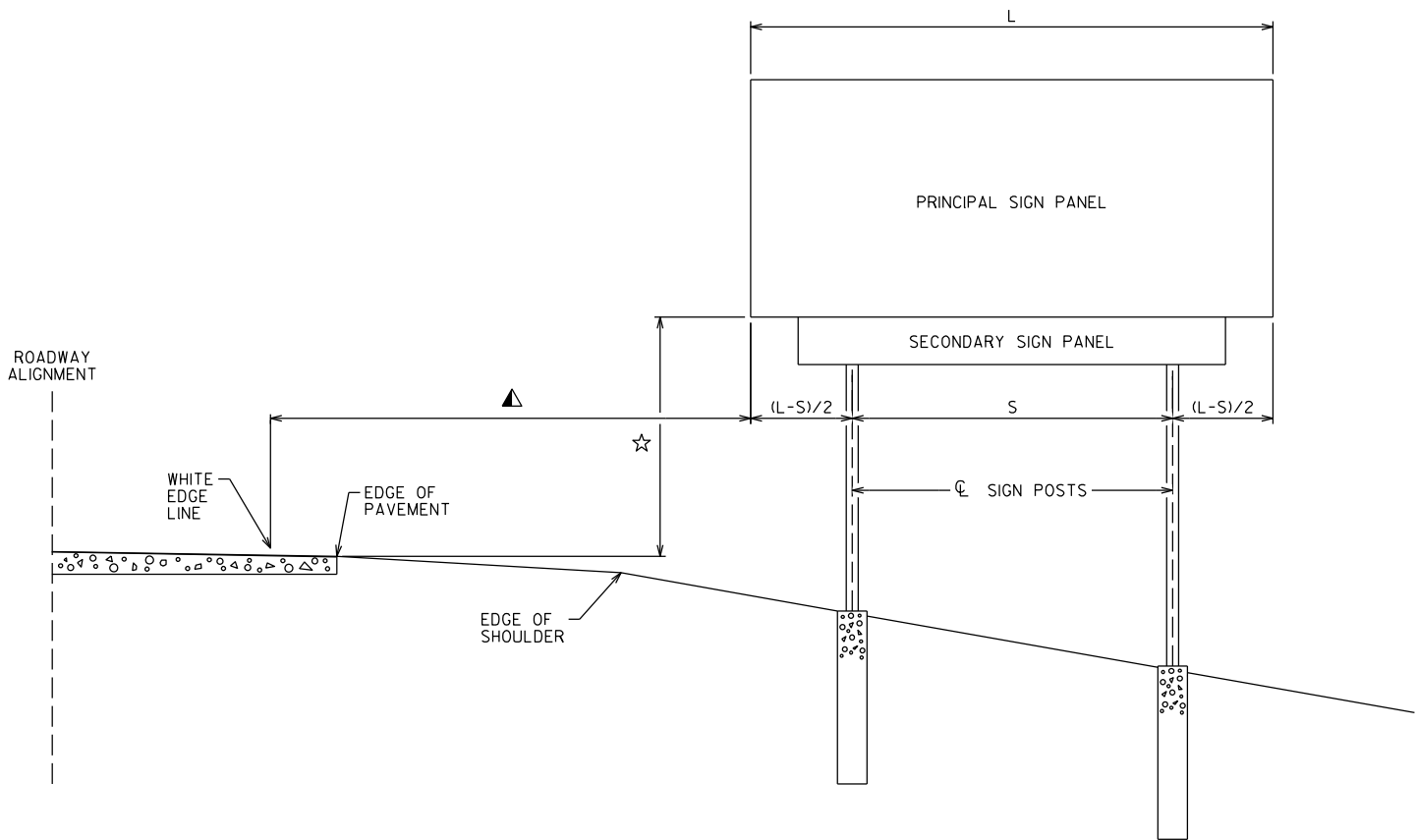


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE BTO TYPE I SIGNS			
DRAWN BY		PLANS CK'D.	
ALTERNATE BREAK-AWAY BASE ON ROCK			SHEET A3-1M.2

7



INSTALLATION WITHOUT SECONDARY SIGN



INSTALLATION WITH SECONDARY SIGN

TYPE 1 SIGN INSTALLATION NOTES:

FOR A 2-POST INSTALLATION, "S" EQUALS 3L/5, BUT SHALL NOT BE LESS THAN 6'-0".

FOR A 3-POST INSTALLATION, "S" EQUALS 5L/7, BUT SHALL NOT BE LESS THAN 12'-0". THE SPACING BETWEEN ANY TWO POSTS SHALL NOT BE LESS THAN 6'-0".

▲ UNLESS NOTED IN THE PLANS, THE SIGN OFFSET DISTANCE SHALL BE A MINIMUM OF 17'-6" FROM THE WHITE EDGE LINE, DESIRABLE 30'-0".

THE ± TOLERANCE SHOWN ON THIS SHEETS IS 3".

THE VERTICAL SIGN HEIGHT CLEARANCES SHOWN ON THIS SHEET ARE MEASURED FROM THE BOTTOM OF THE SIGN PANEL TO THE NEAR EDGE OF PAVEMENT.

☆ THE VERTICAL CLEARANCE SHALL BE 8'-3"± WHEN THE SECONDARY SIGN HEIGHT IS 3'-0" OR LESS. FOR SECONDARY SIGN HEIGHTS LARGER THAN 3'-0", THE VERTICAL CLEARANCE TO THE BOTTOM OF THE SECONDARY SIGN PANEL SHALL BE 5'-3"±.

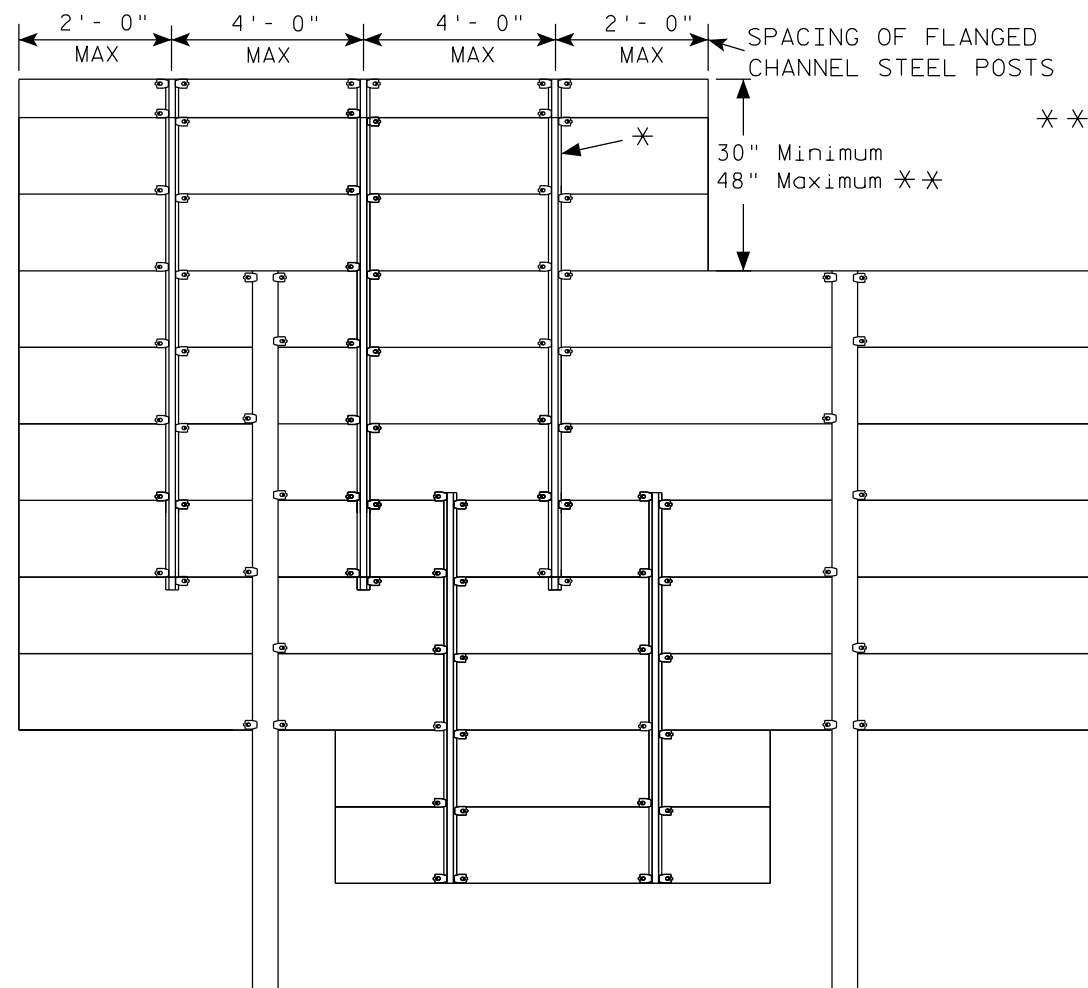
POST LENGTHS SHOWN IN THE MISCELLANEOUS QUANTITIES ARE ESTIMATED LENGTHS. THE CONTRACTOR SHALL VERIFY POST LENGTHS AT THE TIME OF FINAL GRADING.

REFER TO THE TRAFFIC ENGINEERING OPERATIONS AND SAFETY MANUAL FOR FURTHER GUIDANCE ON MINIMUM VERTICAL CLEARANCE REQUIREMENTS.

7

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE BTO TYPE 1 SIGNS			
		DRAWN BY	PLANS CK'D.
TYPICAL TYPE 1 SIGN INSTALLATION			SHEET A4-1.10

GROUND MOUNTED SIGN



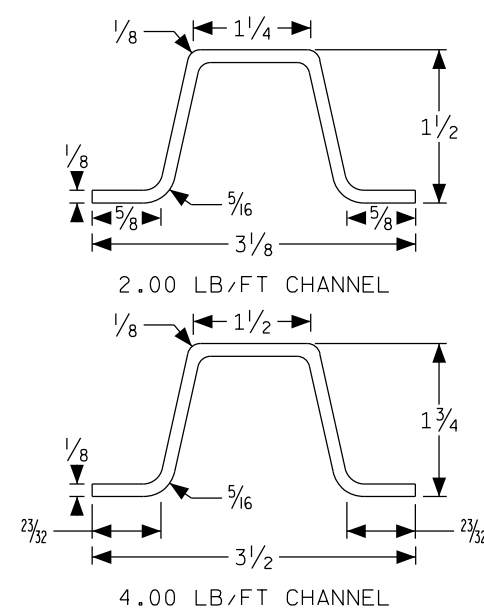
* = 2.00 lb/ft AND 4.00 lb/ft FLANGED CHANNEL, MIN. YIELD STRENGTH = 60,000 PSI (GRADE 60) GALVANIZED

* * = FOR 48" HEIGHT PANELS ON OVERHEAD STRUCTURES, ENTIRE SIGN SHALL BE CENTERED VERTICALLY ABOUT THE DEPTH OF THE TRUSS.

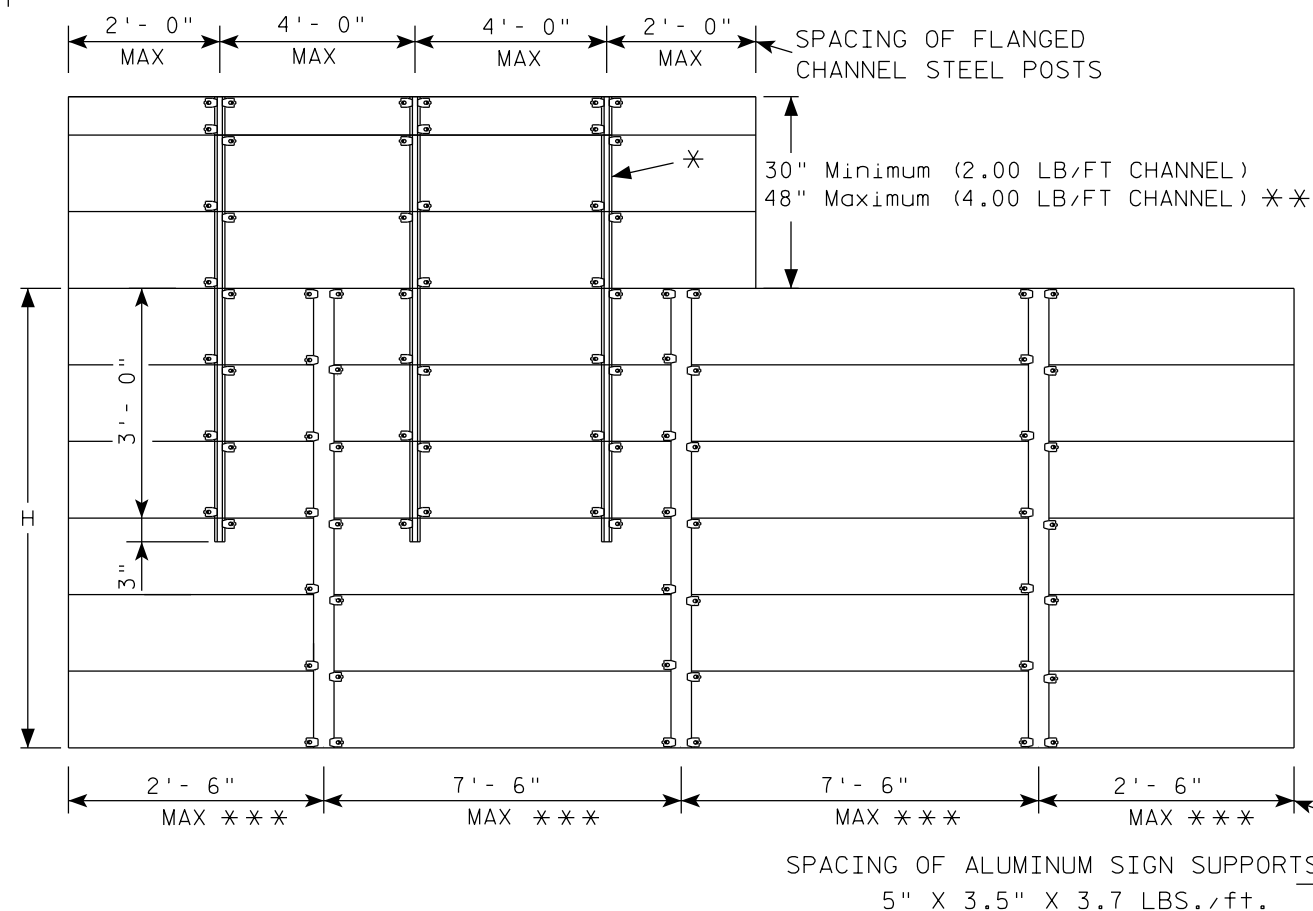
* * * THESE SPACING DISTANCES SHALL ONLY BE USED WHEN THE MAIN SIGN HAS A MAXIMUM HEIGHT (DIMENSION H) OF 15 FT OR LESS. FOR SIGNS WITH A HEIGHT OF GREATER THAN 15 FT, STRUCTURAL CALCULATIONS SHALL BE PERFORMED.

FLANGE CHANNEL DETAILS

NOT TO SCALE



SIGN BRIDGE MOUNTED SIGN



GENERAL NOTES

1. Flanged channel steel posts shall conform to size and material above, and shall be considered as incidental to other items in the contract.
2. Number of Flanged channel steel supports varies with length of panel and shall be spaced as shown:
 PANEL LENGTH 8'-0" OR LESS = 2 CHANNELS
 PANEL LENGTH 9'-0" - 12'-0" = 3 CHANNELS
 PANEL LENGTH 13'-0" OR MORE = 4 CHANNELS
 If the flanged channel steel posts can not be horizontally spaced as shown, they can be moved so as to securely hold the sign.

3. The EXIT NUMBER PANEL shall normally be positioned above the guide sign aligned with the right edge of the guide sign. If the guide sign indicates a left exit, the EXIT NUMBER PANEL shall be aligned with the left edge of the guide sign.
4. If the bolt holes in the top panel (EXIT NUMBER), or sub panel (NEXT EXIT) line up with holes in main sign panel, stitch bolts shall be used in addition to the channels.
5. Provide post clips for each sign as shown. (Please note the differences between a ground mounted versus Sign bridge mounted sign as far as number of clips required on the main supports or beams)
6. Structural steel sign supports shall extend to the top of the main signs, as shown on the above details.

ATTACHMENT OF GUIDE SIGNS TO SUPPORTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
 for State Traffic Engineer

DATE 1/07/20

PLATE NO. A4-6.12

PROJECT NO:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

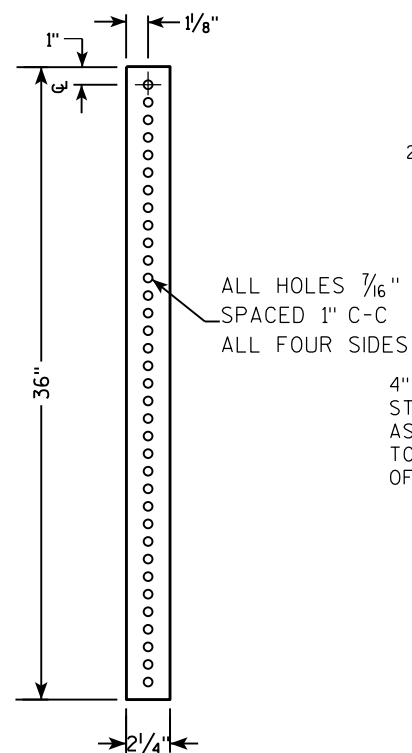
ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

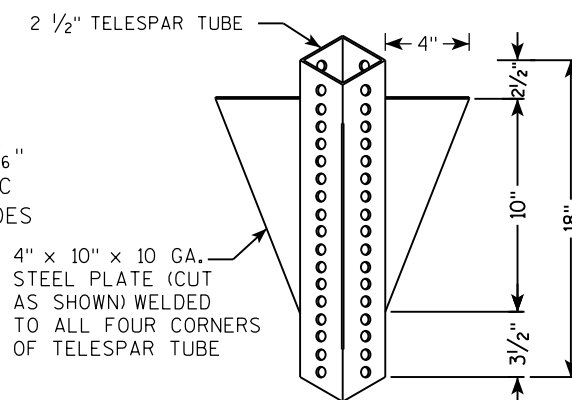
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8

**2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**

[illegible]

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY.

Side View Dimensions:

- Overall height: 36"
- Section A: 18"
- Section B: 12"

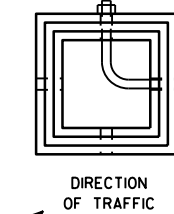
End View Dimensions:

- Overall width: 2 1/4" SQUARE X 36"
- Section A: 1 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
- Section B: 3/8" ZINC PLATED ANCHOR BOLT AND NUT

Material and Assembly Specifications:

- 2" STEEL TUBULAR SQUARE UPPER SECTION
- ALL HOLES 7/16" SPACED 1" C-C ALL FOUR SIDES
- 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT
- SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
- TELESCOPE PIECES FLUSH AT TOP
- SIGN

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT



SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

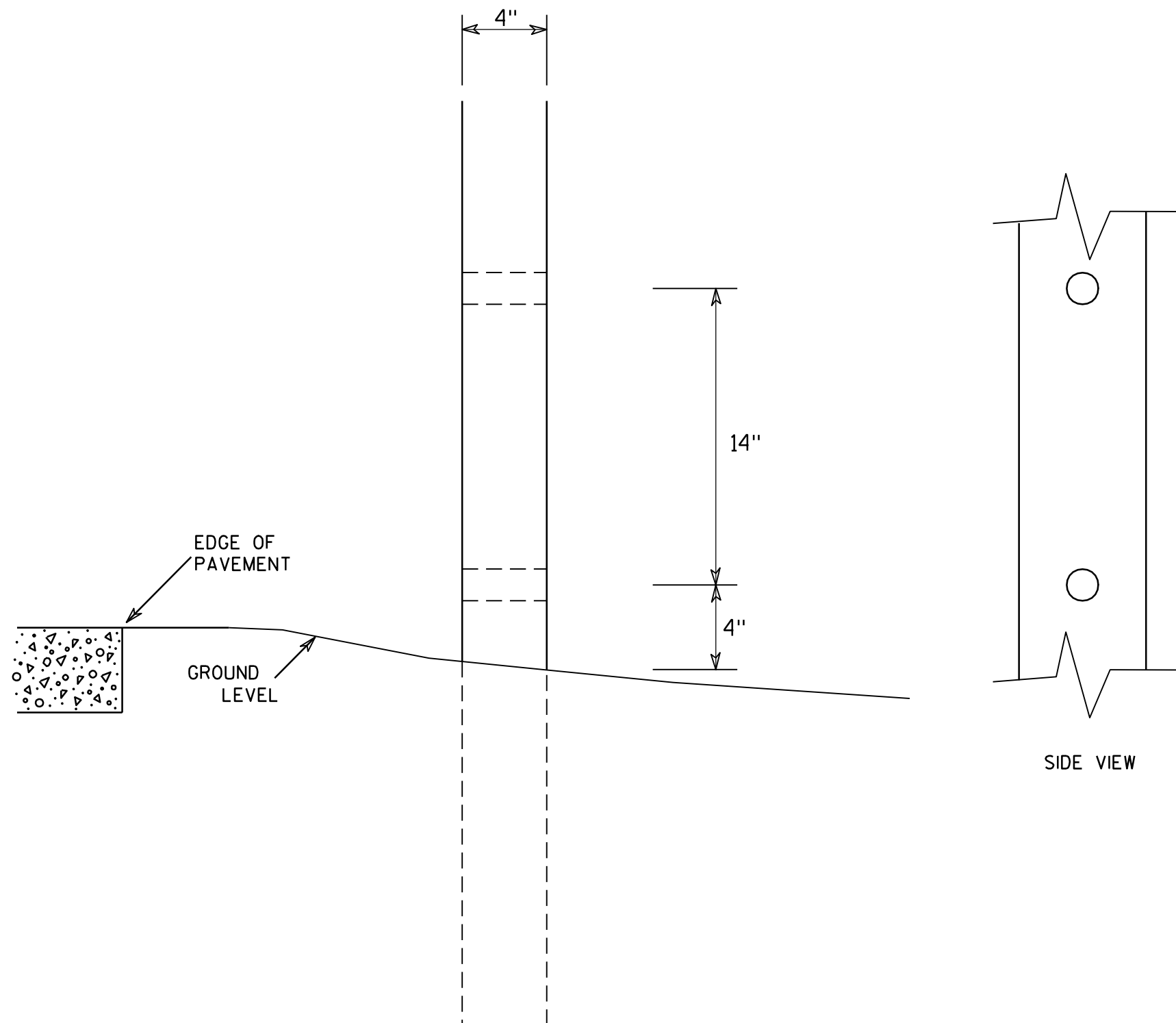
HWY:

COUNTY:

SHEET NO:

E

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

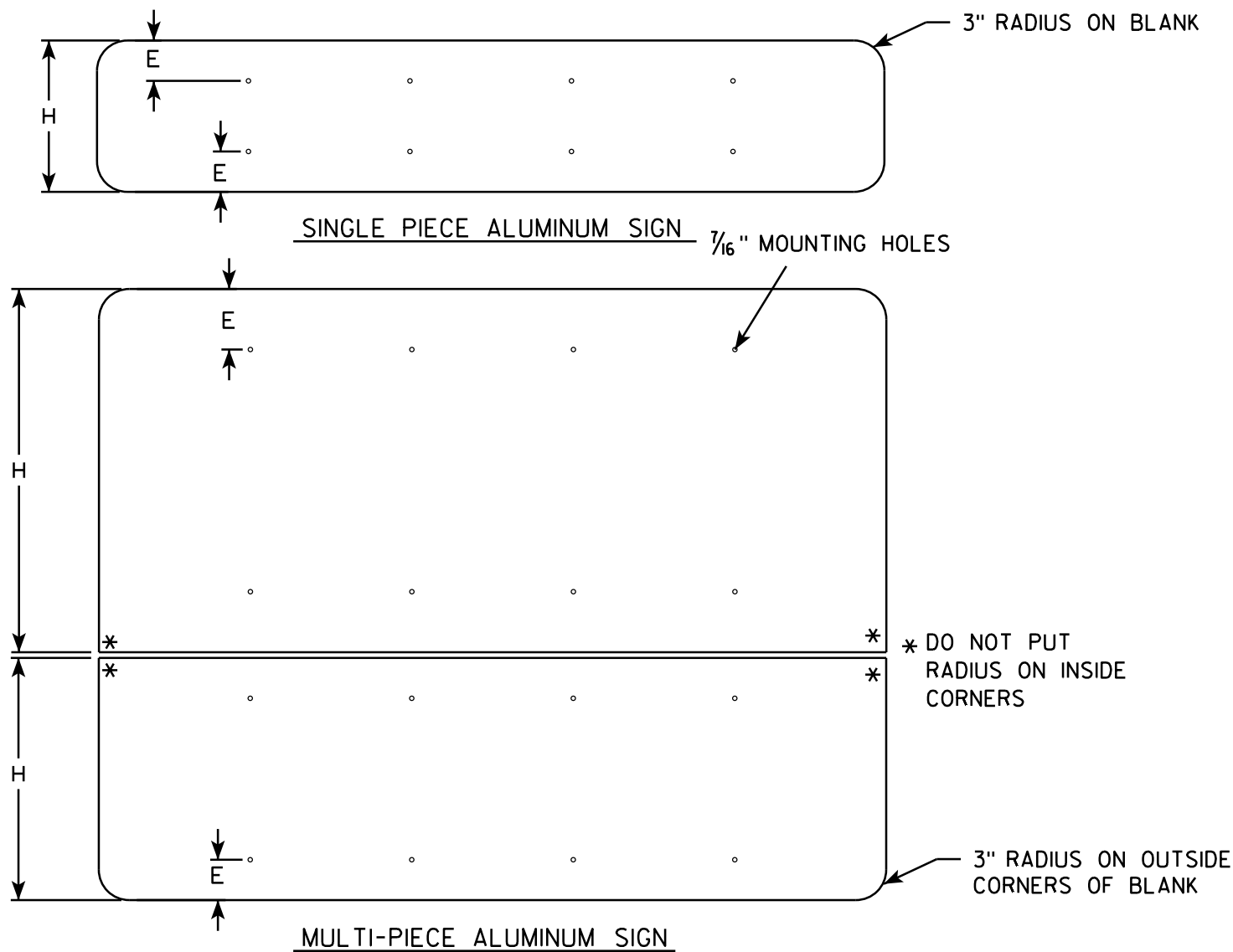
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

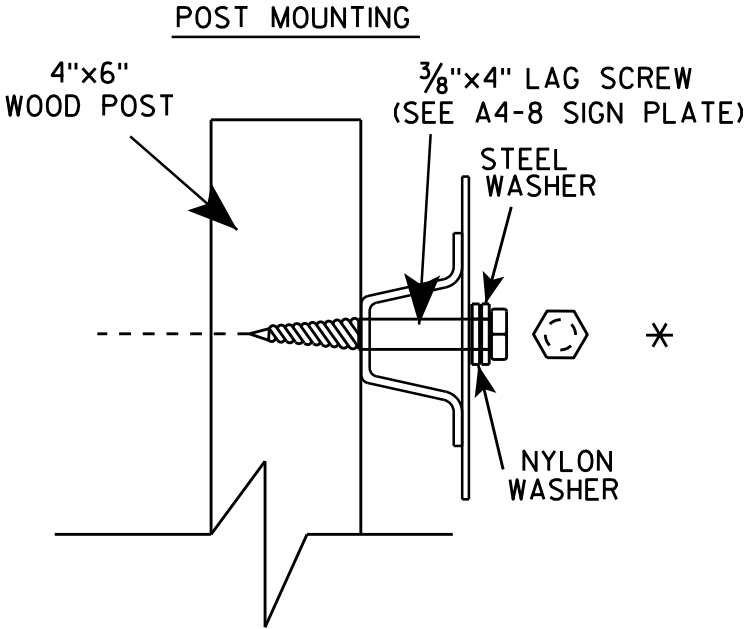
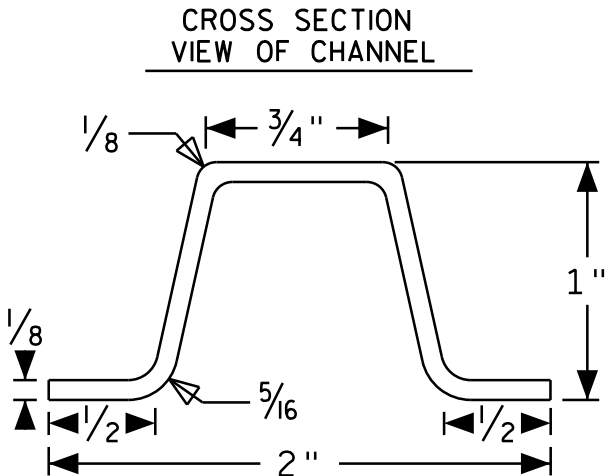
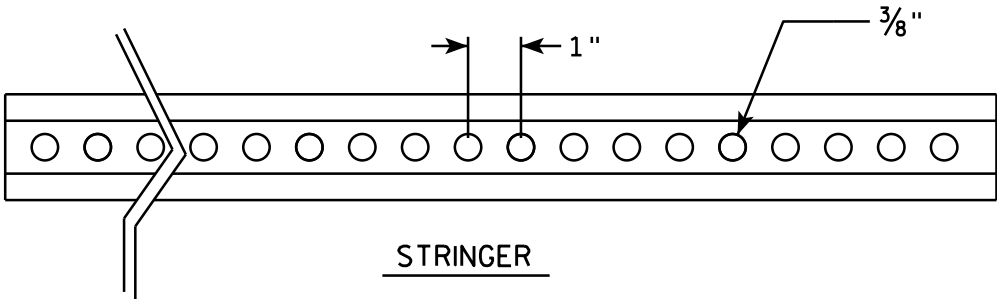
E



GENERAL NOTES

- ALL SIGNS OVER 60" IN WIDTH SHALL HAVE A 3" RADIUS ON THE OUTSIDE CORNERS OF THE ALUMINUM BLANK.
- MOUNTING HOLES SHALL BE 7/16" DIAMETER.
- SEE CHART FOR HOLE SPACING REQUIREMENTS
- FOR SIGN PANELS WITH DIMENSION (H) 36" AND OVER, DIMENSION E SHALL BE 6"
- FOR SIGN PANELS WITH DIMENSION (H) UNDER 36", DIMENSION E SHALL BE 4"
- SIGN STRINGER MATERIAL SHALL CONSIST OF STEEL CHANNEL POST SECTIONS, WEIGHING 1.12 LBS/FT IN ACCORDANCE WITH SECTION 633.2.1 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.
- SEE SIGN PLATE A4-8 FOR SIGN STRINGER BOLTING REQUIREMENTS.

SIGN WIDTH	STRINGER WIDTH	POSTS	HOLE SPACING	MOUNTING HOLES			
78"	72"	2	16"	15"	31"	47"	63"
84"	72"	2	17"	16 1/2"	33 1/2"	50 1/2"	67 1/2"
90"	72"	2	18"	18"	36"	54"	72"
96"	90"	2	19"	19 1/2"	38 1/2"	57 1/2"	76 1/2"
102"	90"	2	20"	21"	41"	61"	81"
108"	90"	2	21"	22 1/2"	43 1/2"	64 1/2"	85 1/2"
114"	108"	3	15"	12"	27"	42"	57" 72" 87" 102"
120"	108"	3	16"	12"	28"	44"	60" 76" 92" 108"
126"	108"	3	17"	12"	29"	46"	63" 80" 97" 114"
132"	126"	3	18"	12"	30"	48"	66" 84" 102" 120"
138"	126"	3	19"	12"	31"	50"	69" 88" 107" 126"
144"	126"	3	20"	12"	32"	52"	72" 92" 112" 132"



SIGN STRINGER
MOUNTING REQUIREMENTS

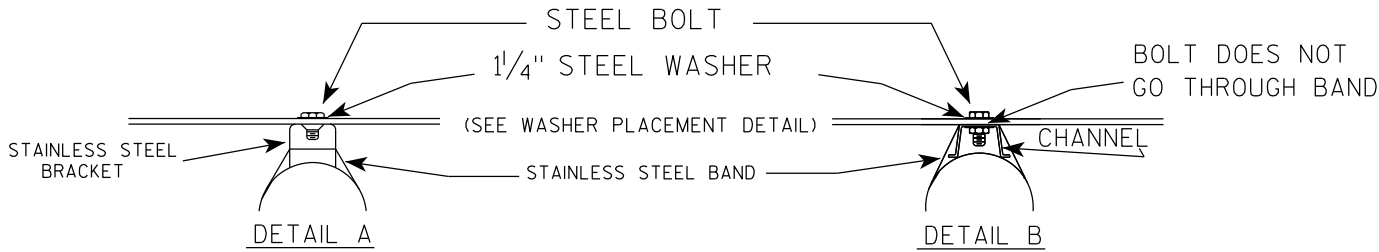
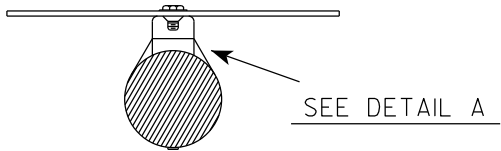
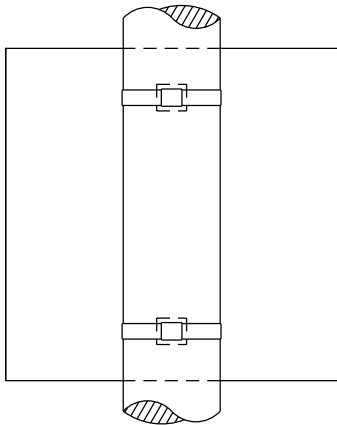
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

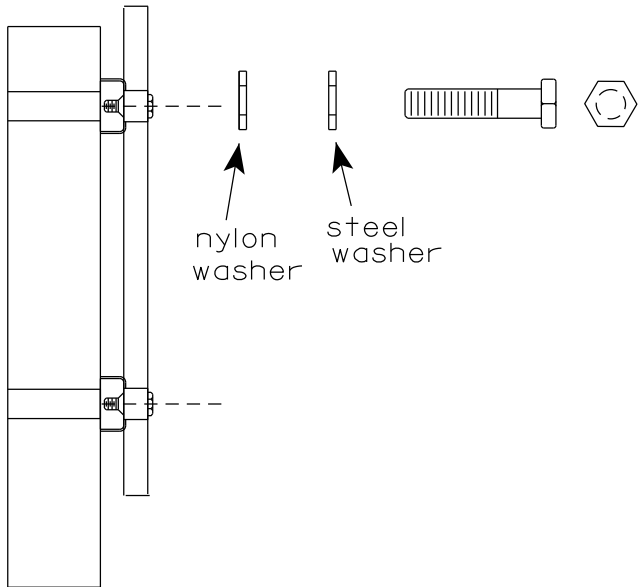
DATE 4/26/16 PLATE NO. A4-18.1

BANDING

SINGLE SIGN



WASHER PLACEMENT

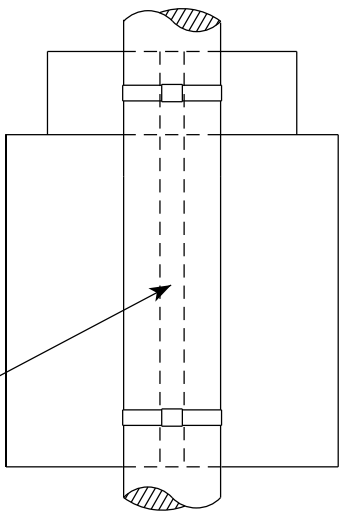


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

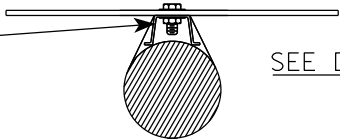
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

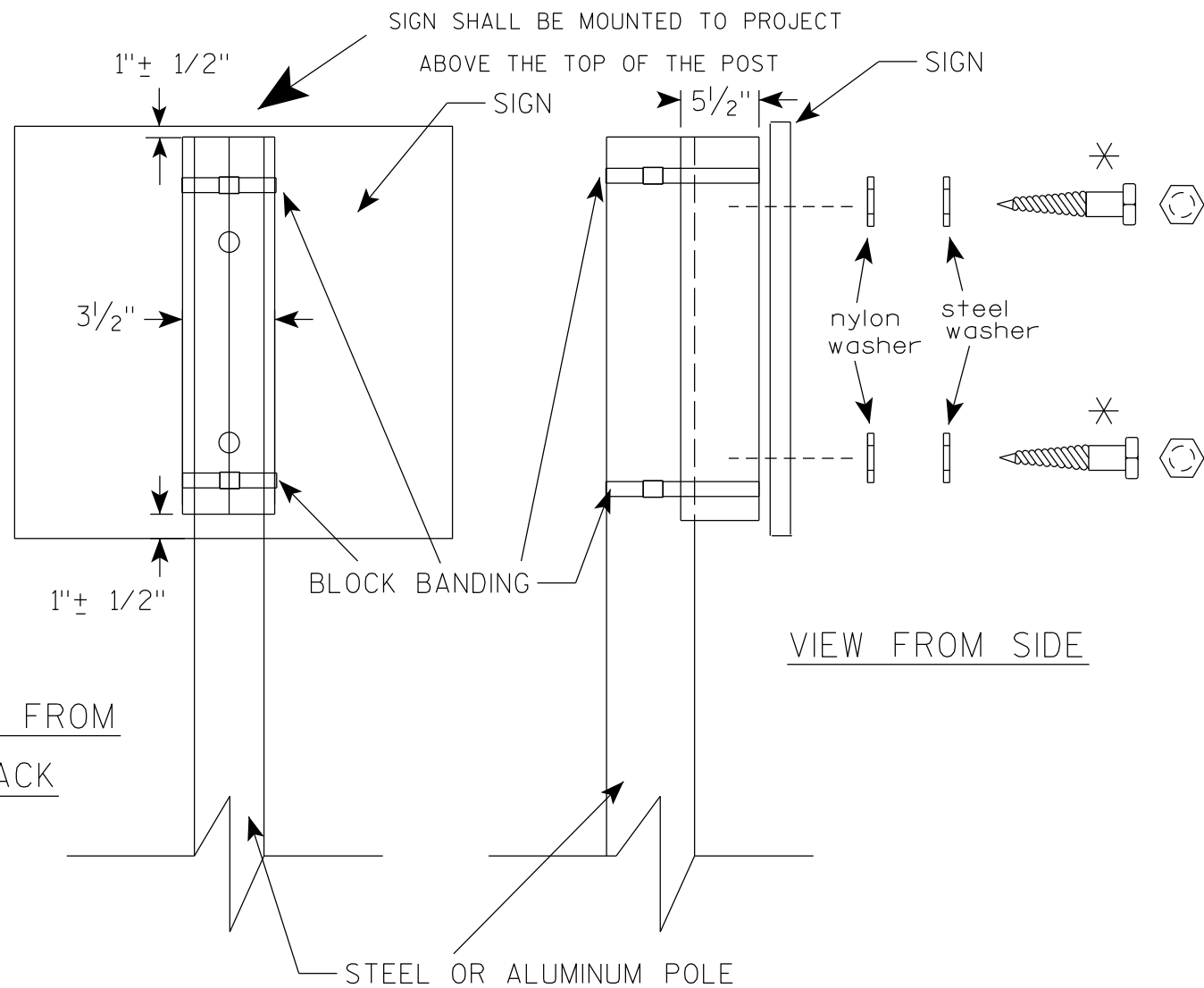


STANDARD SIGN
SIGN BANDING DETAILS

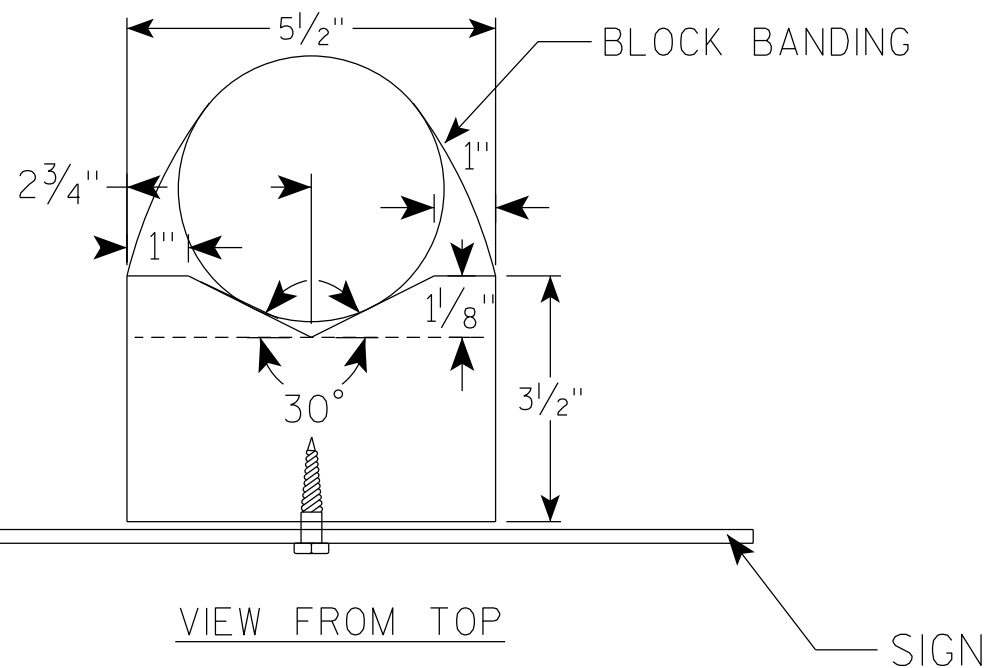
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4

VIEW FROM
BACK



VIEW FROM SIDE



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
for State Traffic Engineer

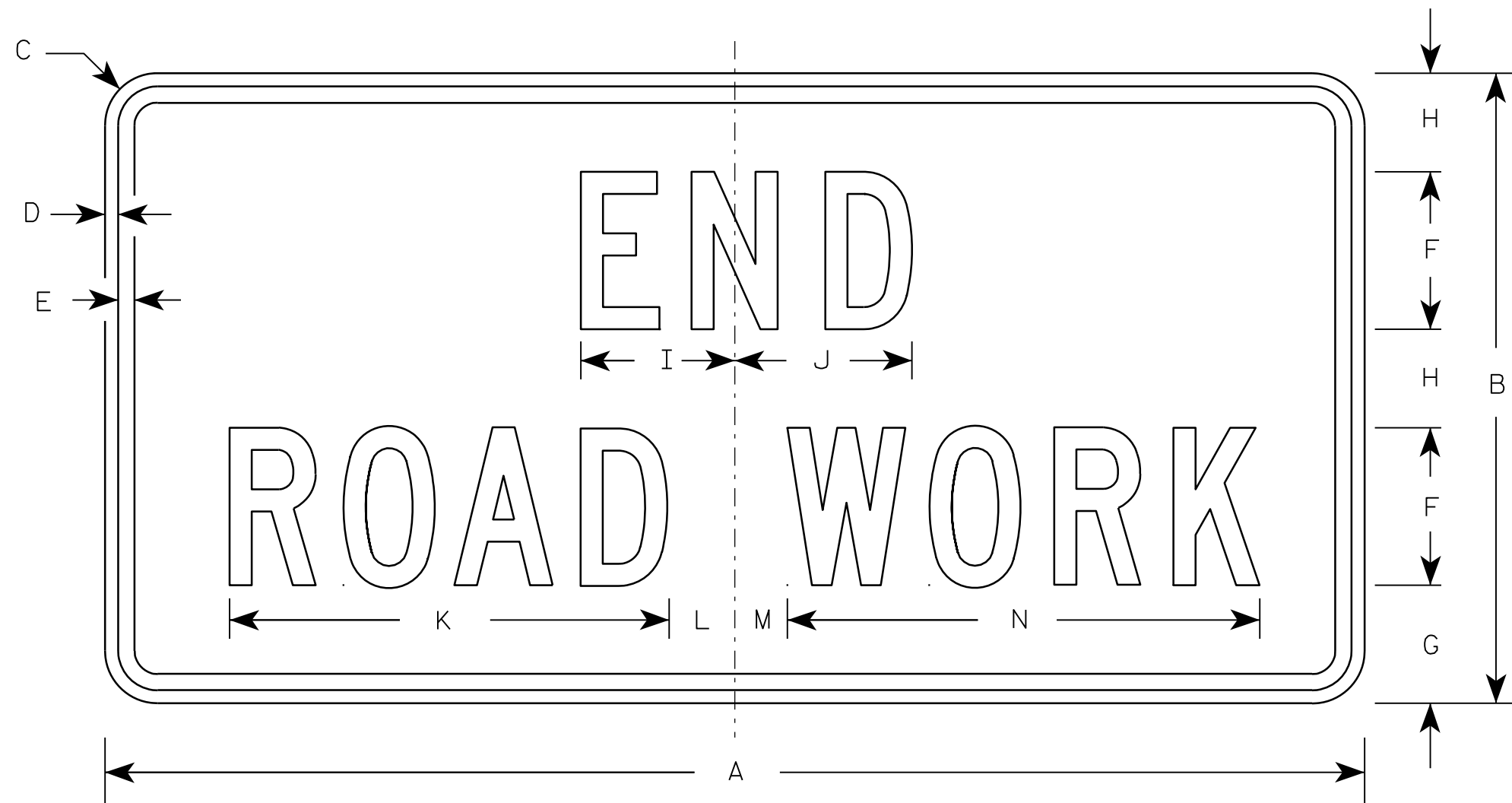
DATE 6/10/19 PLATE NO. A5-10.2

PROJECT NO:

SHEET NO:

E

7



G20-2A

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

Metric equivalent
for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

STANDARD SIGN

G20-2A

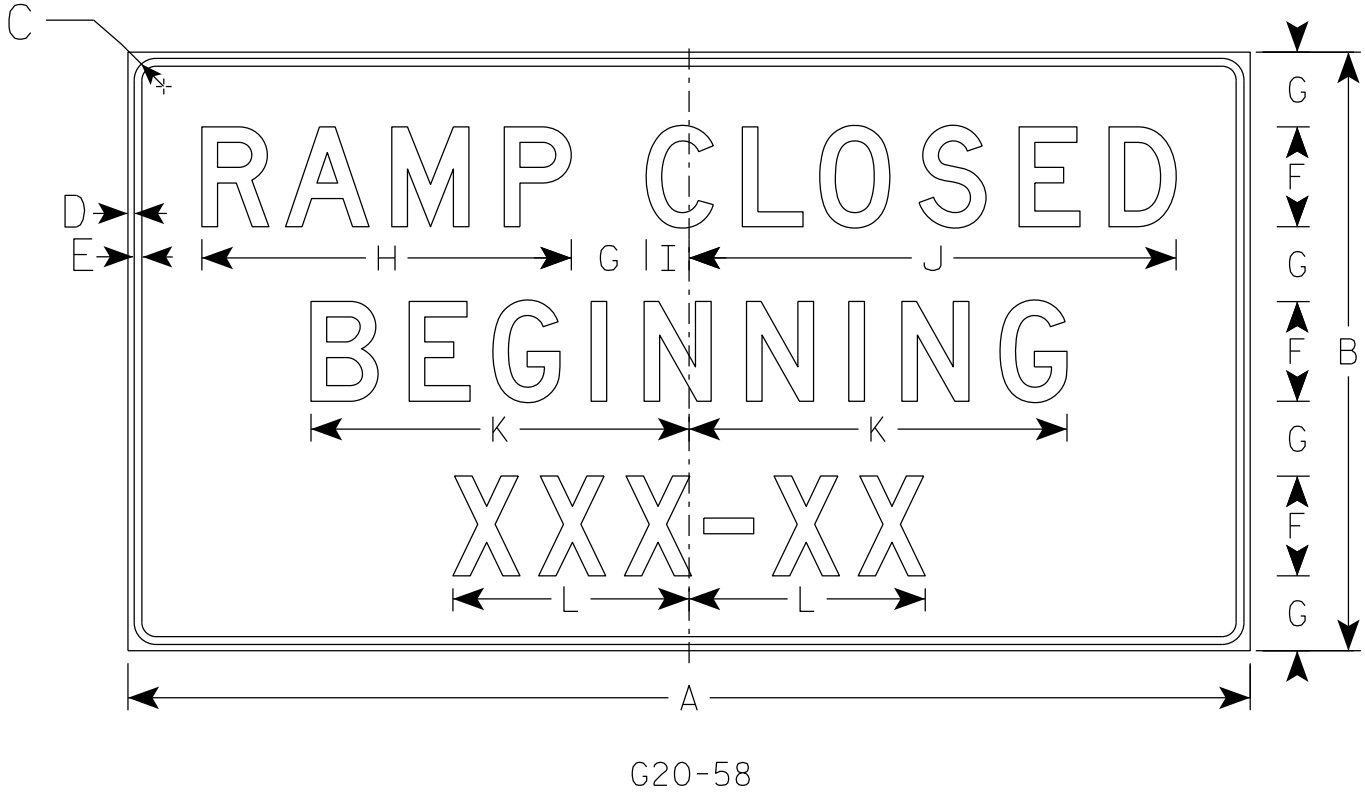
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/30/09 PLATE NO. G20-2A.8

7

7



NOTES

- 1. Sign is Type II- Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	72	36	3	1 5⁄8	5⁄8	6	5	22 1⁄4	2 3⁄8	29 1⁄2	22 3⁄4	14 1⁄4															18.0
3	90	48	3	1 5⁄8	5⁄8	8	6	29 5⁄8	3 3⁄8	39	30 3⁄8	19															30.0
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

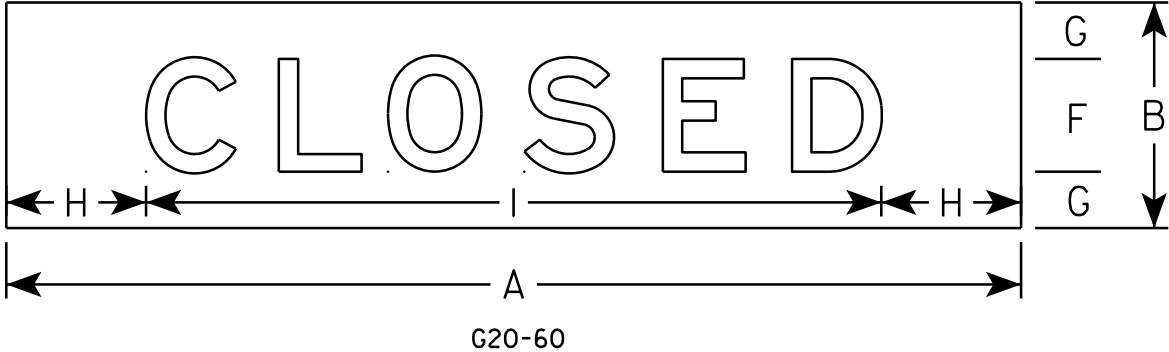
STANDARD SIGN
G20-58

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 6/19/18

PLATE NO. G20-58.1



NOTES

- 1. Sign is Type II- Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - E
- 4. Material shall be .040 aluminmum

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2																											
3																											
4	108	24				12	6	14 7/8	78 1/4																		18.0
5																											

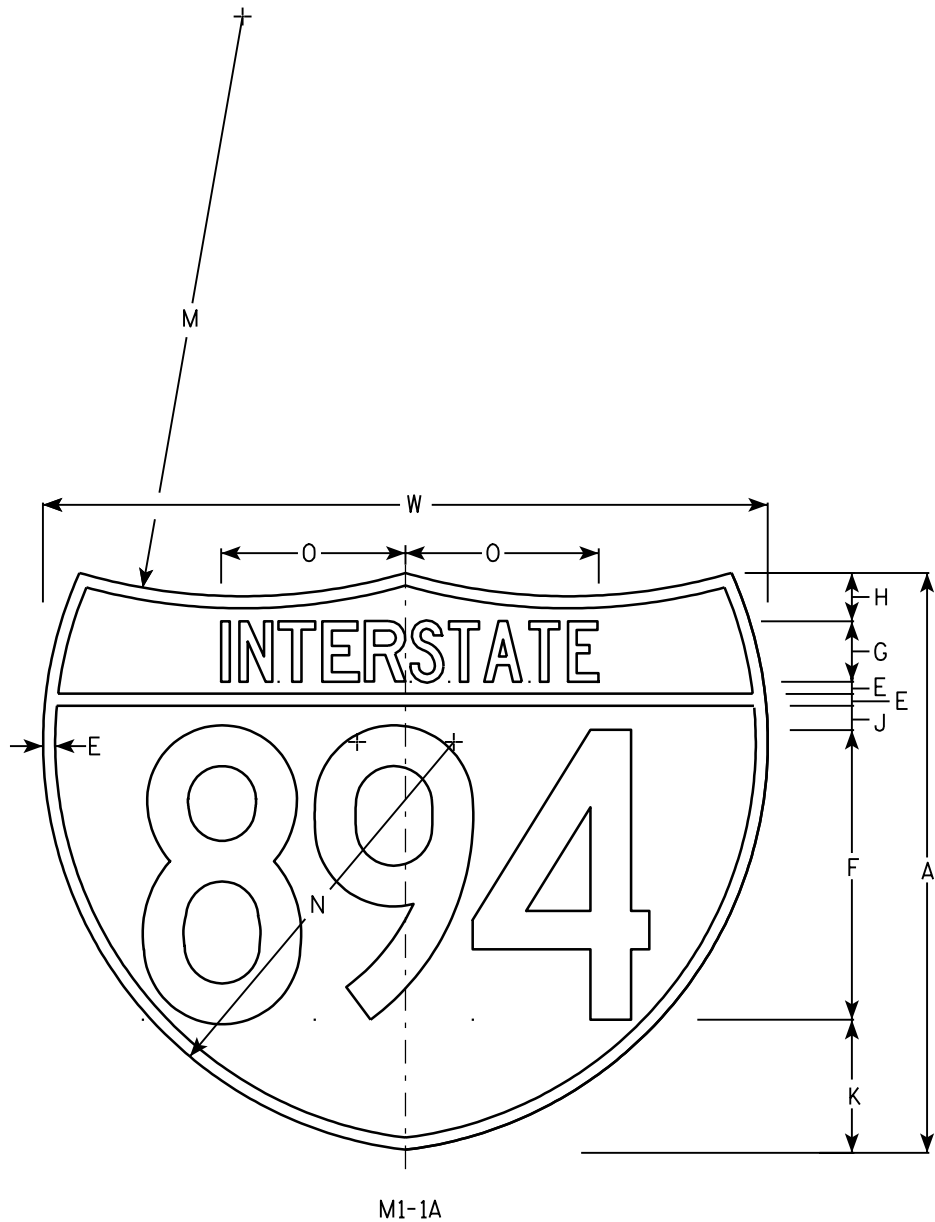
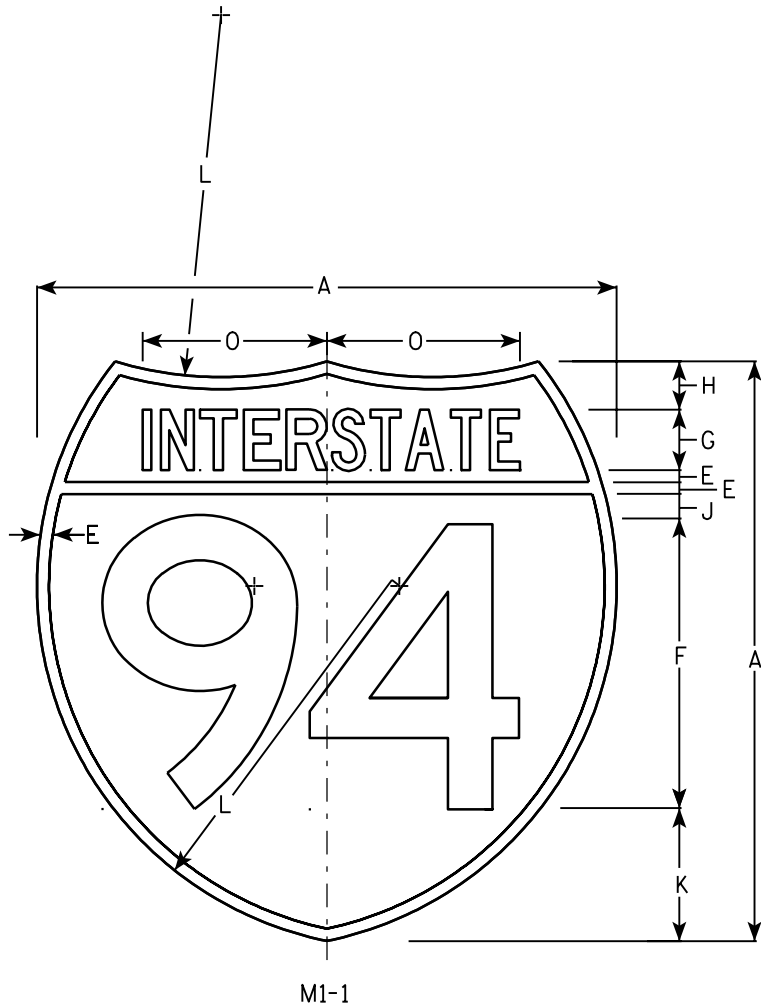
STANDARD SIGN

G20-60

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/13/15 PLATE NO. G20-60.1



NOTES

- 1. Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Top Red - Bottom Blue (See Note 6)
Message - White - See Note 6
- 3. Message Series - See note 5
- 4. Substitute appropriate numerals & adjust spacing as per plate A10-1.
- 5. M1-1 - Numerals - D
Interstate - C
M1-1A - All copy - C
- 6. Permanent Signs
Message - Type H Reflective
Detour or other temporary signs
Background - Reflective
Message - Reflective

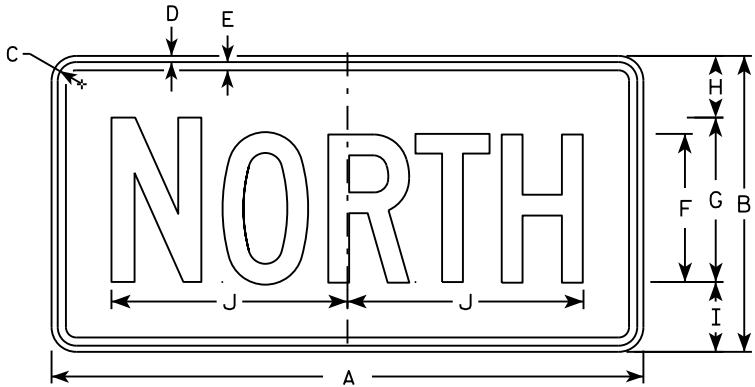
Metric equivalent for these signs are:

SIZE	M1 - 1	SIZE	M1 - 1A
1			
2	600 mm X 600 mm	2	600 mm X 750 mm
3	900 mm X 900 mm	3	900 mm X 1125 mm
4	900 mm X 900 mm	4	900 mm X 1125 mm
5	900 mm X 900 mm	5	900 mm X 1125 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Area sq. ft.	Area sq. ft.	Area m ²	Area m ²
1																													
2	24				1/2	12	2 1/2	2		1	5 1/2	15	24	17	7 7/8								30			3.13	3.91	.36	.46
3	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05
4	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05
5	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05

INTERSTATE ROUTE MARKER
M1-1 FOR ASSEMBLIES

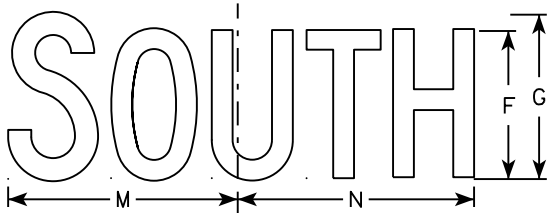
WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 08/23/05 PLATE NO. M1-1.8



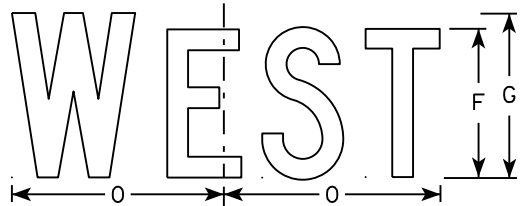
M3-1
MM3-1
MP3-1



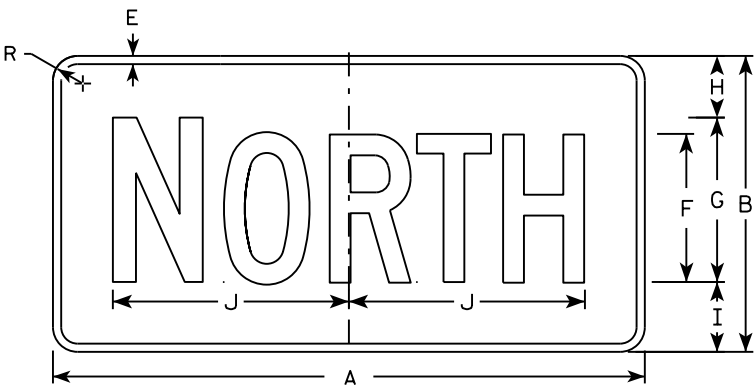
M3-2
MM3-2
MP3-2



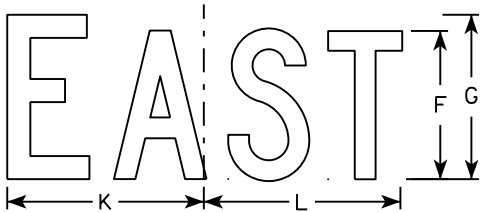
M3-3
MM3-3
MP3-3



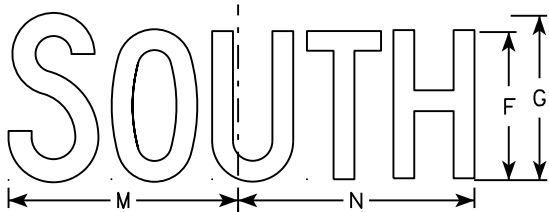
M3-4
MM3-4
MP3-4



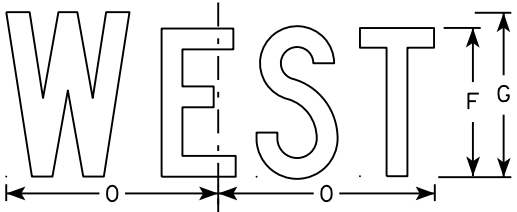
MB3-1
MK3-1
MN3-1



MB3-2
MK3-2
MN3-2



MB3-3
MK3-3
MN3-3



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

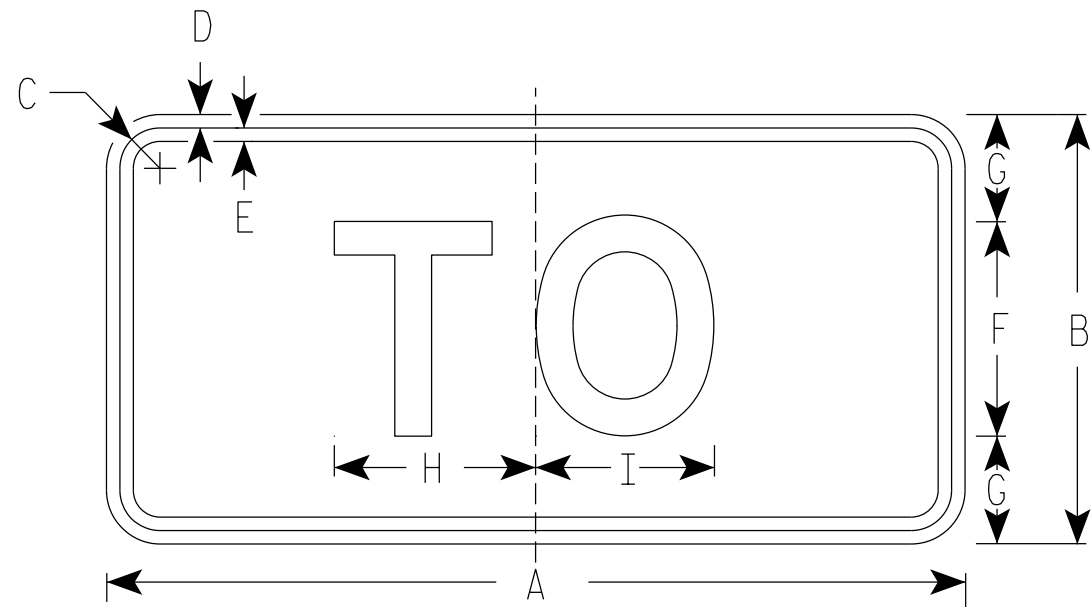
STANDARD SIGNS
M3-1 thru M3-4
SERIES

WISCONSIN DEPT OF TRANSPORTATION

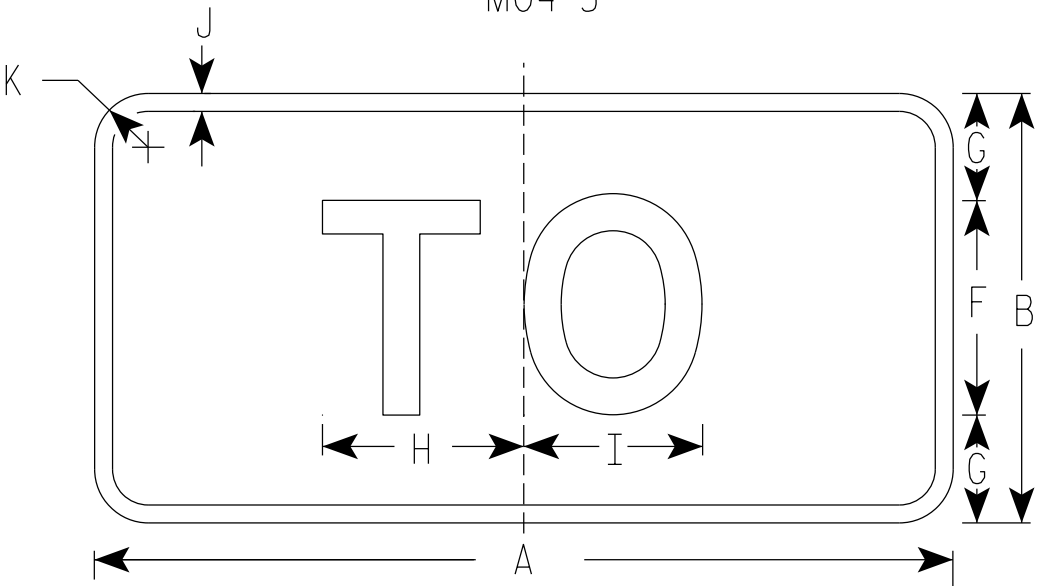
APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M3-1.14

7



M4-5
MM4-5
MP4-5
M04-5



MB4-5
MK4-5
MN4-5

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M4-5 Background - White
Message - Black
MB4-5 Background - Blue
Message - White
MK4-5 Background - Green
Message - White
MM4-5 Background - White
Message - Green
MN4-5 Background - Brown
Message - White
MP4-5 Background - White
Message - Blue
M04-5 Background - Orange Type F Reflective
Message - Black

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	5 3/8	5 1/4	1/2	1 1/2																2.00
3	36	18	1 3/8	3/8	1/2	9	4 1/2	8 1/4	8 3/8	1/2	1 1/2																4.5
4	36	18	1 3/8	3/8	1/2	9	4 1/2	8 1/4	8 3/8	1/2	1 1/2																4.5
5	36	18	1 3/8	3/8	1/2	9	4 1/2	8 1/4	8 3/8	1/2	1 1/2																4.5

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

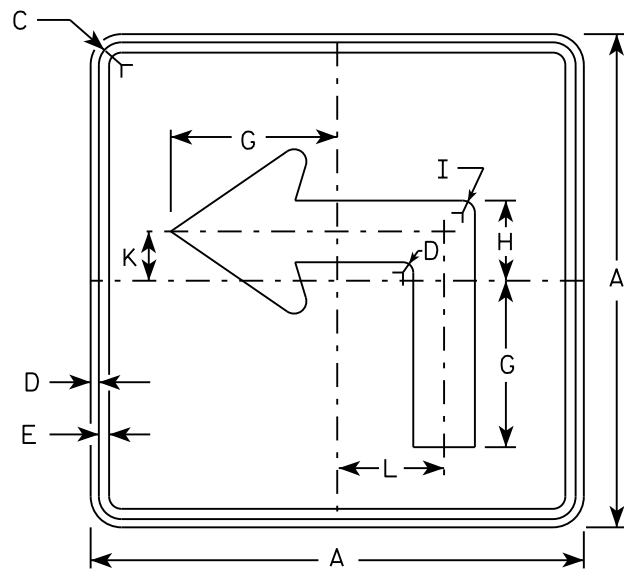
E

STANDARD SIGN
M4-5

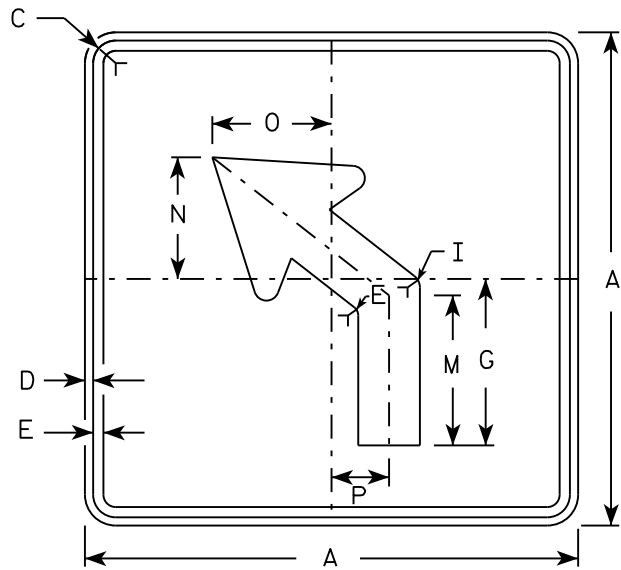
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
State Traffic Engineer

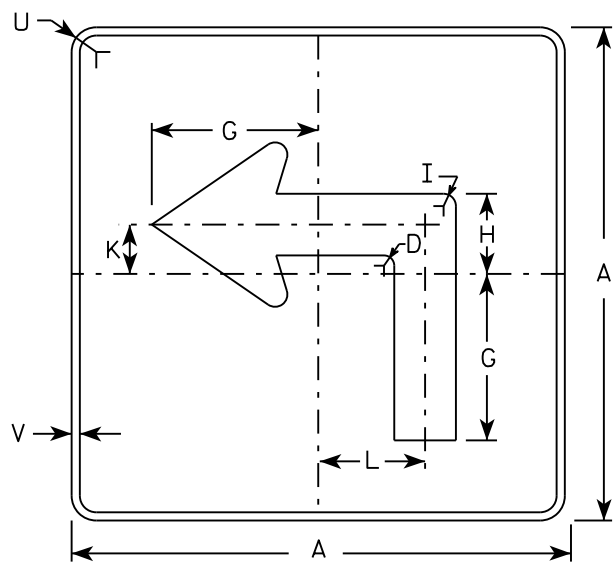
DATE 03/7/19 PLATE NO. M4-5.9



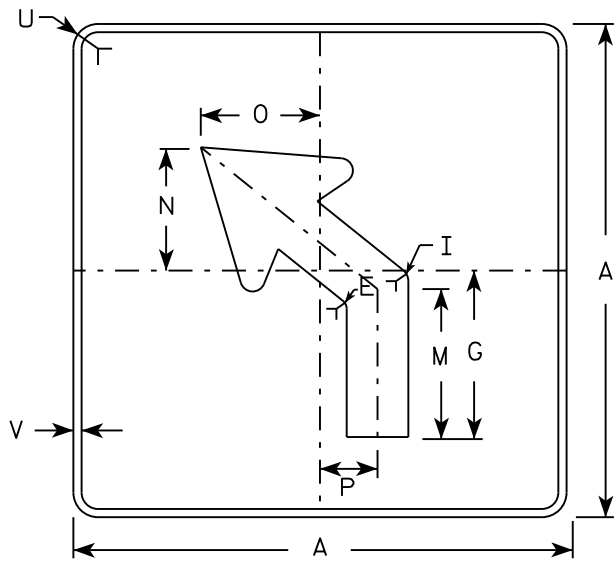
M5-1L
MM5-1L
M05-1L
MP5-1L



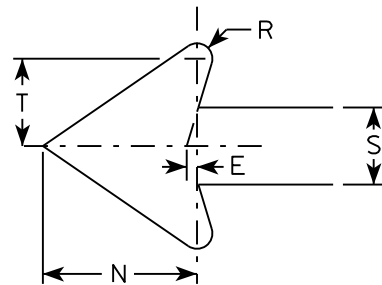
M5-2L
MM5-2L
M05-2L
MP5-2L



MB5-1L
MK5-1L
MN5-1L
MR5-1L



MB5-2L
MK5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- | | |
|-----------------|---|
| M5-1 and M5-2 | Background - White |
| | Message - Black |
| MB5-1 and MB5-2 | Background - Blue |
| | Message - White |
| MK5-1 and MK5-2 | Background - Green |
| | Message - White |
| MM5-1 and MM5-2 | Background - White |
| | Message - Green |
| MN5-1 and MN5-2 | Background - Brown |
| | Message - White |
| M05-1 and M05-2 | Background - Orange - Type F Reflective |
| | Message - Black |
| MP5-1 and MP5-2 | Background - White - Type H Reflective |
| | Message - Blue |
| MR5-1 and MR5-2 | Background - Brown |
| | Message - Yellow |
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

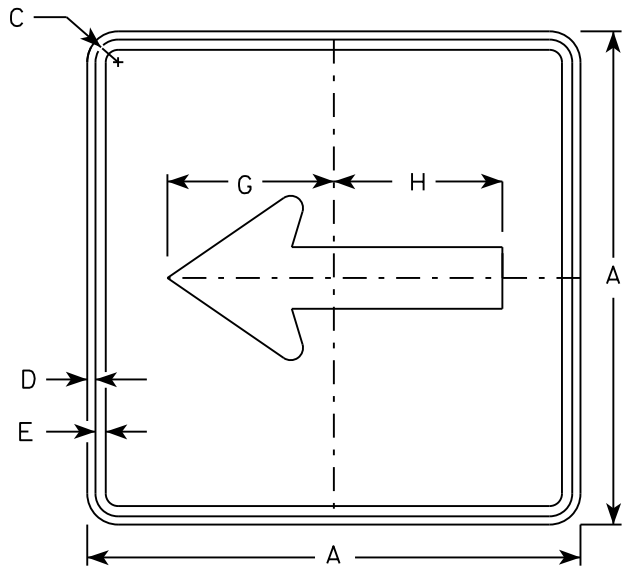
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

STANDARD SIGN
M5-1 & M5-2

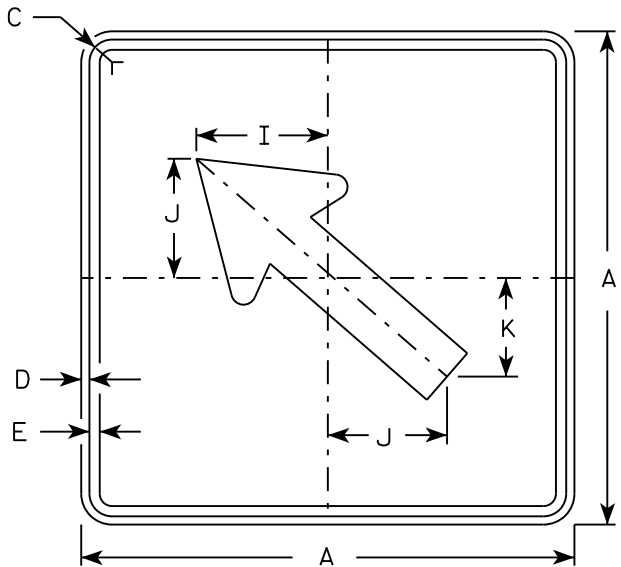
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

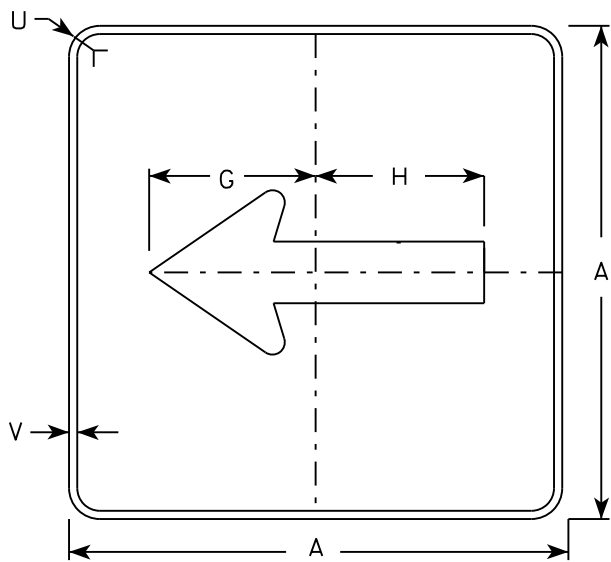
DATE 10/15/15 PLATE NO. M5-1.13



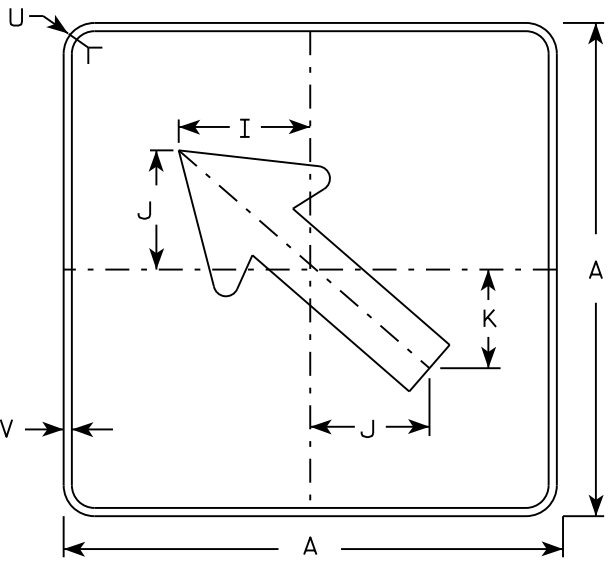
M6 - 1
MM6 - 1
M06 - 1
MP6 - 1



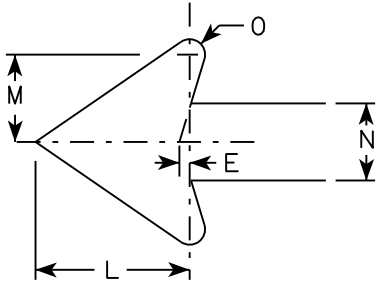
M6 - 2
MM6 - 2
M06 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- Signs are Type II - Type H except as Shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

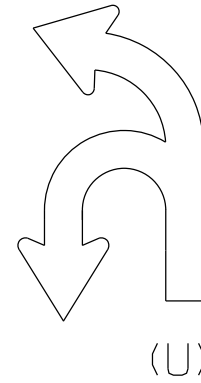
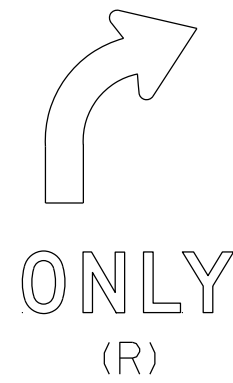
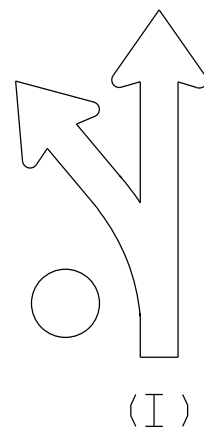
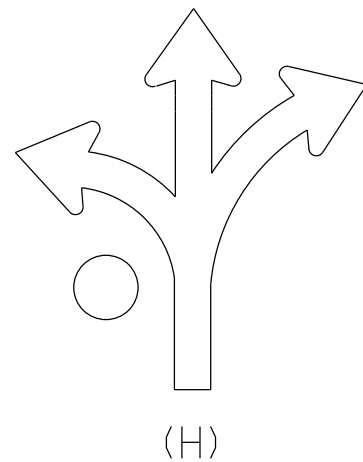
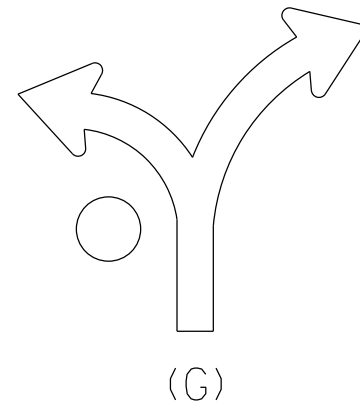
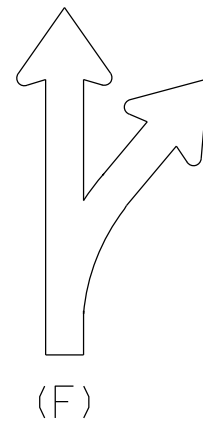
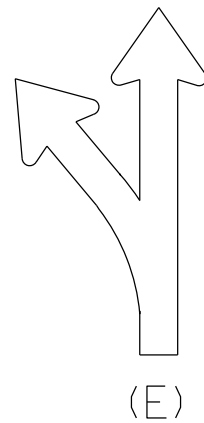
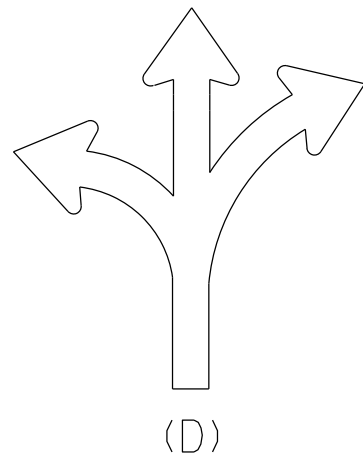
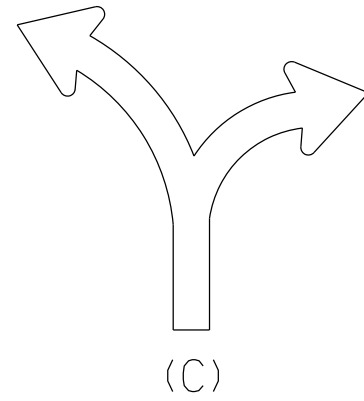
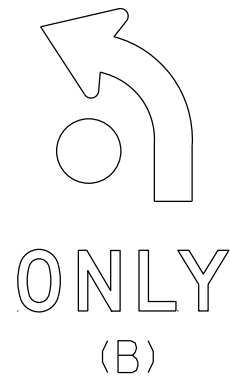
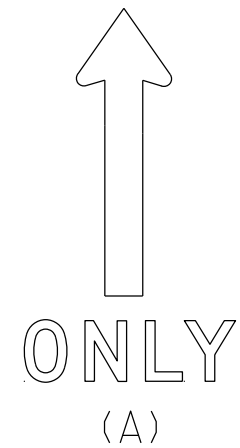
E

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



NOTES

1. Sigs are Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Use appropriate Letter for Sign Code
Each letter added makes sign wider. Example R3-8EAR
5. Square footage of sign varies by letters

1 Letter = 3.75 sq ft for Size 2

6.0 sq ft for Size 3

10.0 sq ft for Size 4 or 5

2 Letters = 7.5 sq ft for Size 2

12.0 sq ft for Size 3

20.0 sq ft for Size 4 or 5

3 Letters = 11.25 sq ft for Size 2

18.0 sq ft for Size 3

30.0 sq ft for Size 4 or 5

4 Letters = 15.0 sq ft for Size 2

24.0 sq ft for Size 3

40.0 sq ft for Size 4 or 5

5 Letters = 18.75 sq ft for Size 2

30.0 sq ft for Size 3

50.0 sq ft for Size 4 or 5

6 Letters = 22.5 sq ft for Size 2

36.0 sq ft for Size 3

60.0 sq ft for Size 4 or 5

6. When letters C,D,G,H are used on the Left or Right end of the sign the Sq.Ft. changes.

Add the amounts when these letters are used:

1.25 sq ft for Size 2

1.5 sq ft for Size 3

2.0 sq ft for Size 4 or 5

STANDARD SIGN
R3-8 Series

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

PROJECT NO:

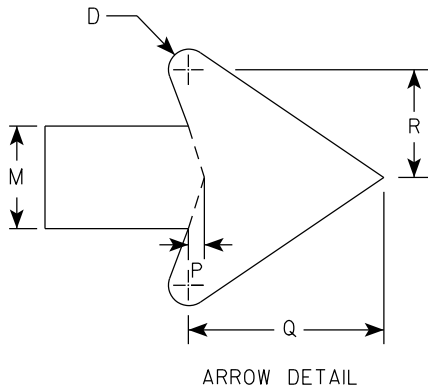
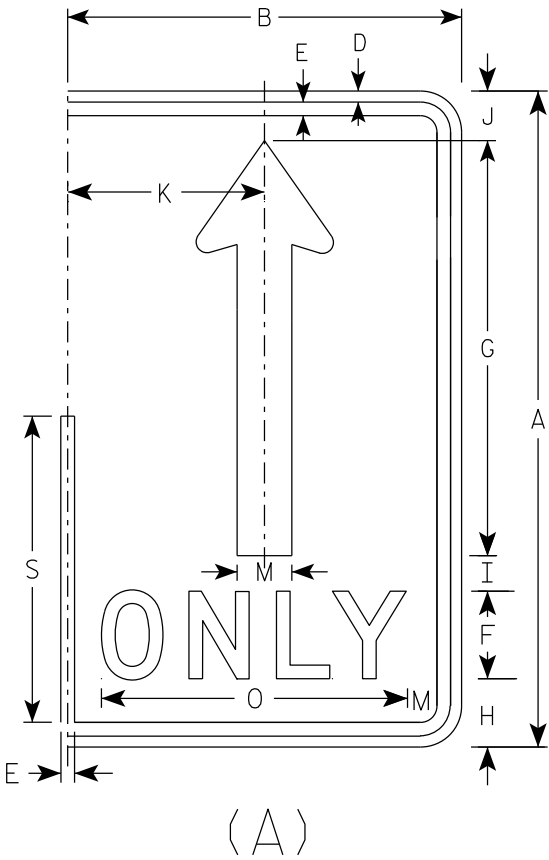
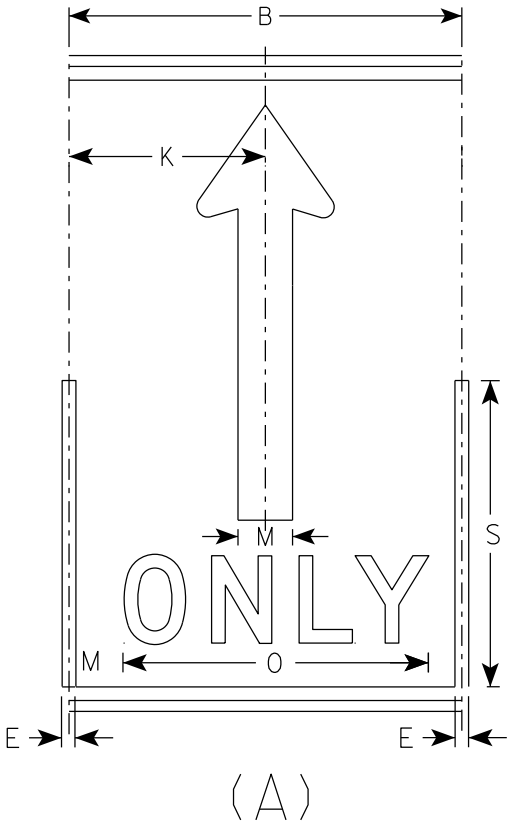
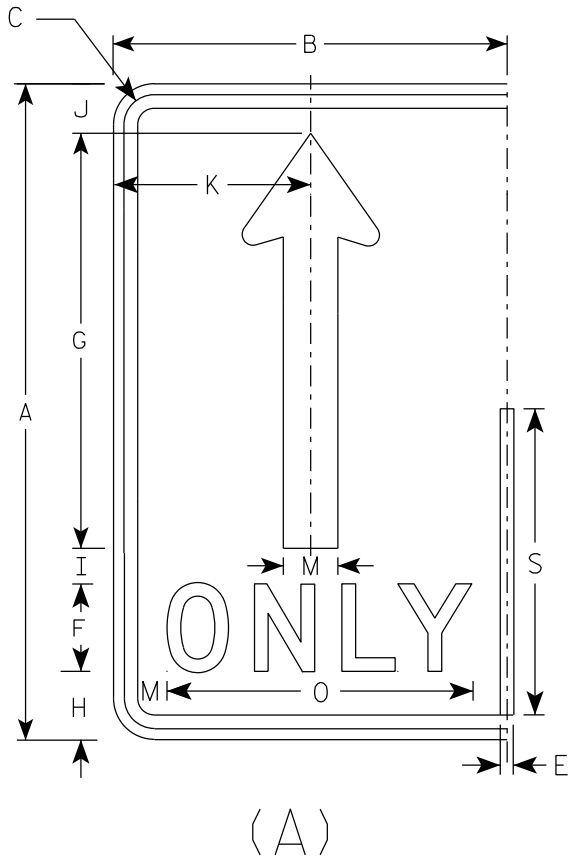
SHEET NO:

E

7

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D



7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	1⁄2	5⁄8	4	19	3 1⁄8	1 5⁄8	2 1⁄4	9		2 1⁄2		14	3⁄8	4 3⁄4	2 5⁄8	14								3.75
2M	30	18	1 3⁄8	1⁄2	5⁄8	4	19	3 1⁄8	1 5⁄8	2 1⁄4	9		2 1⁄2		14	3⁄8	4 3⁄4	2 5⁄8	14								3.75
3	36	24	1 3⁄8	1⁄2	5⁄8	5	22 3⁄4	3 3⁄4	1 3⁄4	2 3⁄4	12		3		17 5⁄8	1⁄2	5 3⁄4	3 1⁄8	16 3⁄4								6.0
4	48	30	2 1⁄4	3⁄4	1	6	30 3⁄8	5 1⁄8	2 7⁄8	3 5⁄8	15		4		21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8								10.0
5	48	30	2 1⁄4	3⁄4	1	6	30 3⁄8	5 1⁄8	2 7⁄8	3 5⁄8	15		4		21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8								10.0

STANDARD SIGN
R3-8 (A) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

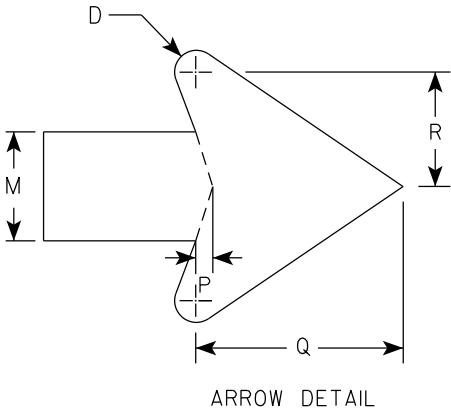
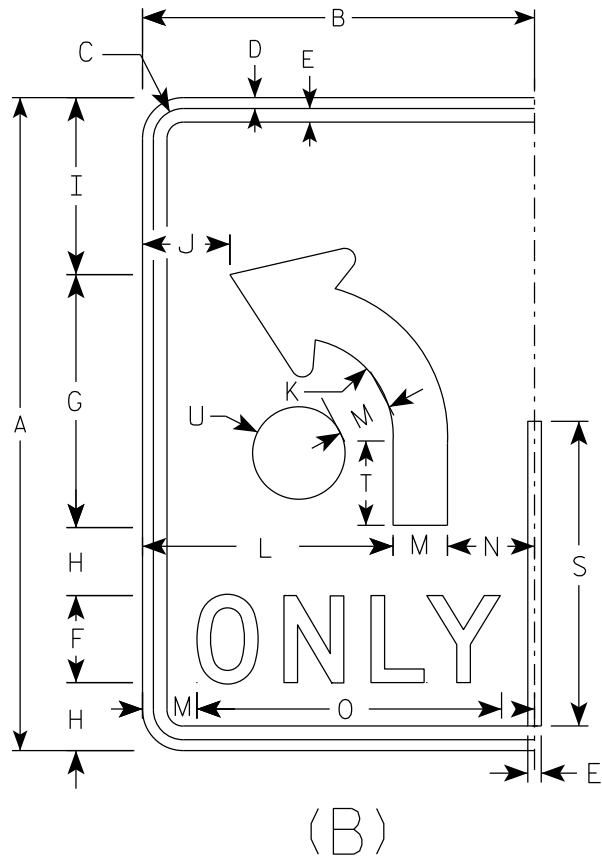
NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black

Message Series - D



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	1⁄2	5⁄8	4	11 5⁄8	3 1⁄8	8 1⁄8	4	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14	3 7⁄8	2 1⁄8						3.75
2M	30	18	1 3⁄8	1⁄2	5⁄8	4	11 5⁄8	3 1⁄8	8 1⁄8	4	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14	3 7⁄8	2 1⁄8						3.75
3	36	24	1 3⁄8	1⁄2	5⁄8	5	14	3 1⁄2	9 3⁄4	6	5 3⁄8	15	3	6	17 5⁄8	1⁄2	5 3⁄4	3 1⁄8	16 3⁄4	4 5⁄8	2 1⁄2						6.0
4	48	30	2 1⁄4	3⁄4	1	6	18 5⁄8	5 1⁄8	13 1⁄8	6 1⁄8	7 1⁄4	18	4	8	21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8	6 1⁄4	3 3⁄8						10.0
5	48	30	2 1⁄4	3⁄4	1	6	18 5⁄8	5 1⁄8	13 1⁄8	6 1⁄8	7 1⁄4	18	4	8	21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8	6 1⁄4	3 3⁄8						10.0

PROJECT NO:

SHEET NO:

E

STANDARD SIGN

R3-8 (B) Arrow

WISCONSIN DEPT OF TRANSPORTATION

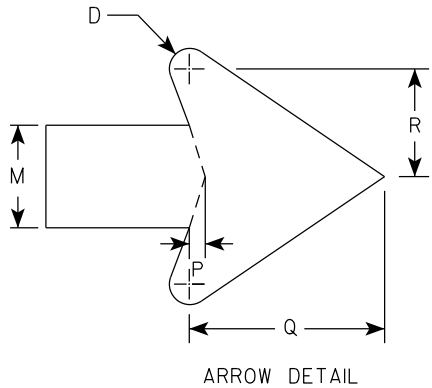
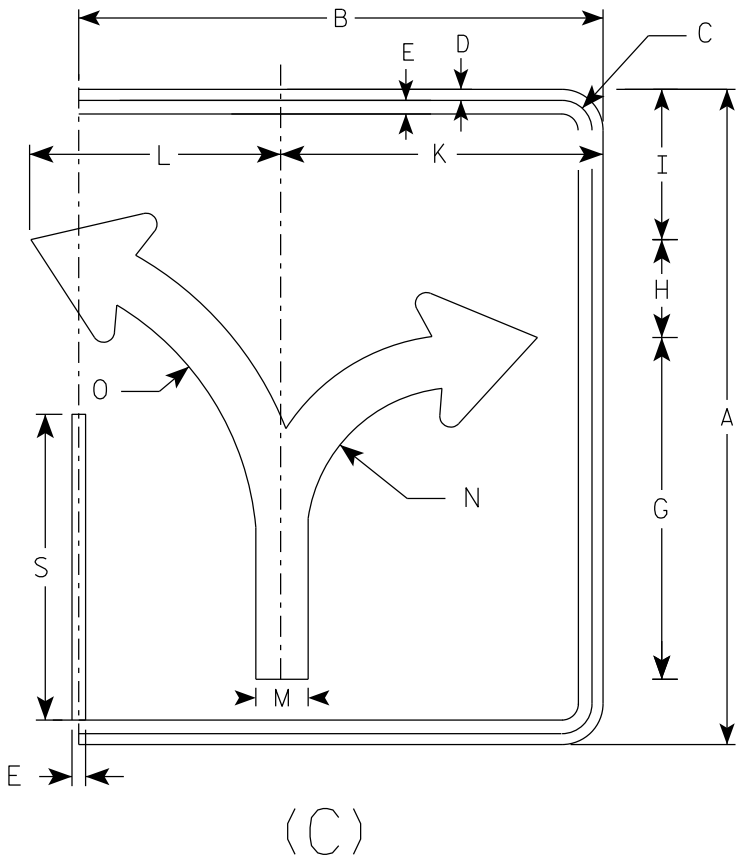
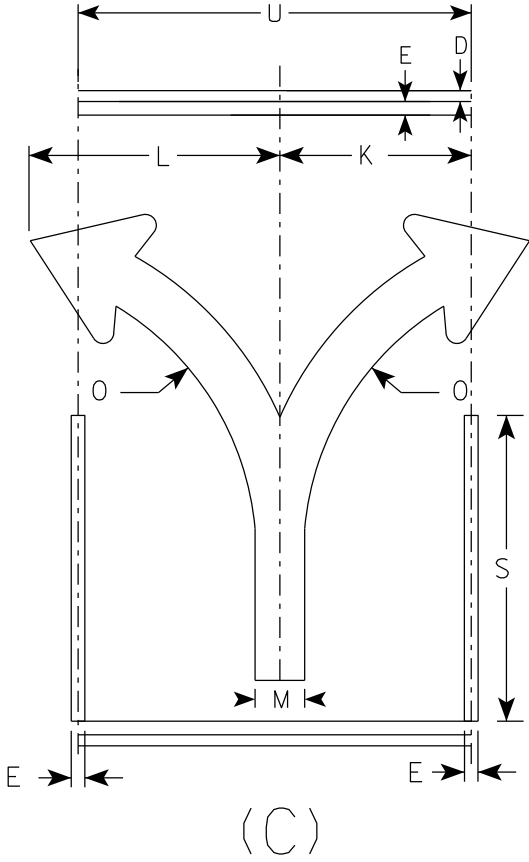
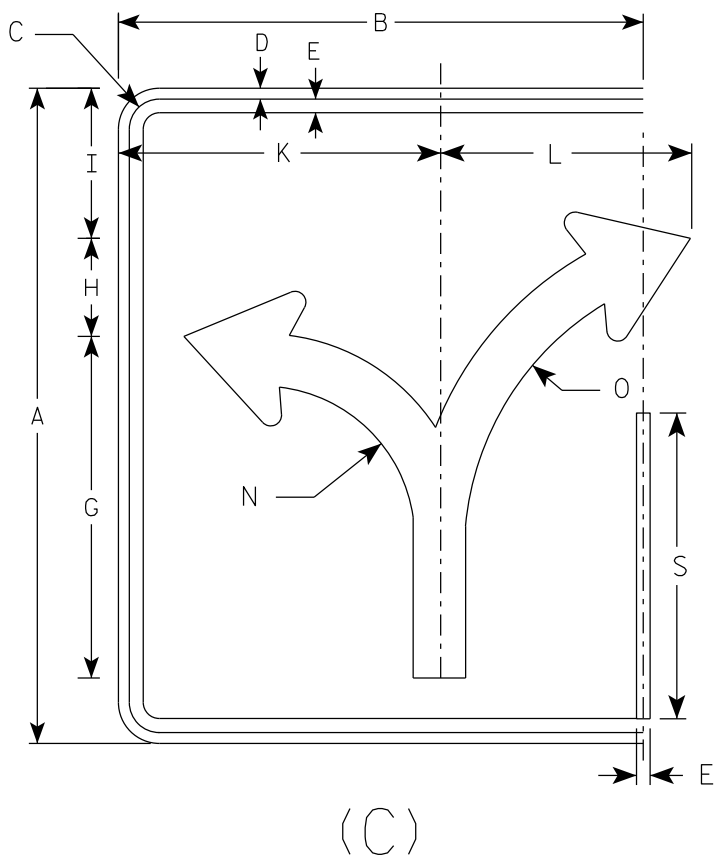
APPROVED *Matthew R. Rauch*

for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



																											ENDS	MIDDLE
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. ft.
1																												
2S	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	6 7⁄8		14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		18						5.0	3.75
2M	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	6 7⁄8		14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		18						5.0	3.75
3	36	30	1 3⁄8	1⁄2	5⁄8		18 3⁄4	5 1⁄2	8 1⁄4		17 1⁄4	17 1⁄4	2 7⁄8	8 3⁄8	16	1⁄2	5 1⁄2	3	16 3⁄4		24						7.5	6.0
4	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	11		23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		30						12.0	10.0
5	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	11		23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		30						12.0	10.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
R3-8 (C) Arrow

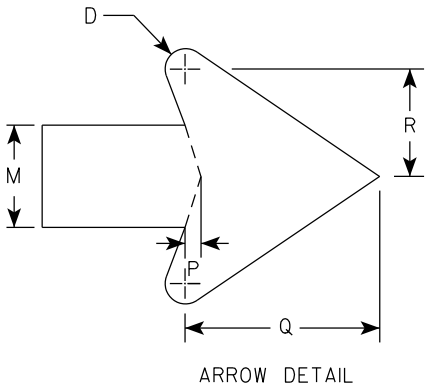
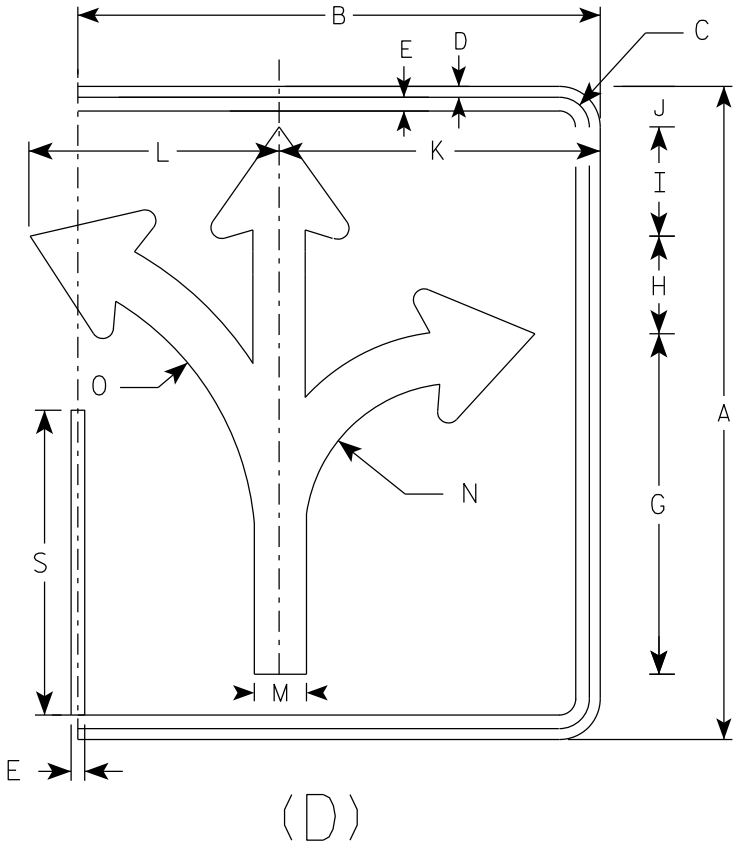
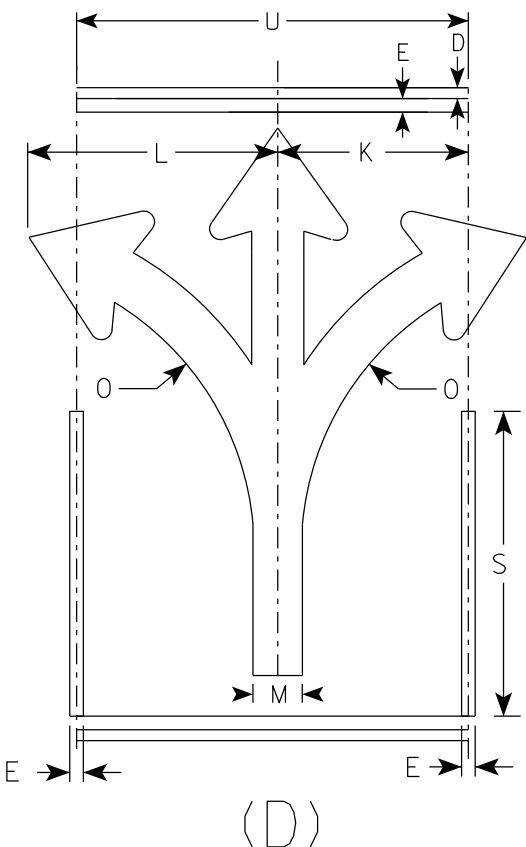
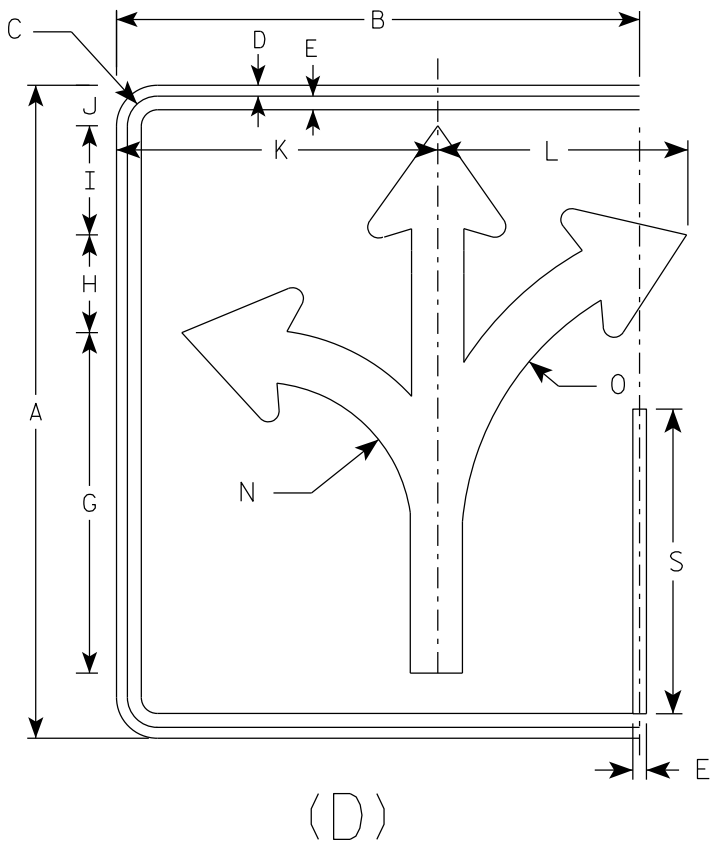
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



																											ENDS	MIDDLE
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. ft.
1																												
2S	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	5	1 7⁄8	14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		18						5.0	3.75
2M	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	5	1 7⁄8	14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		18						5.0	3.75
3	36	30	1 3⁄8	1⁄2	5⁄8		18 3⁄4	5 1⁄2	6	2 1⁄4	17 1⁄4	17 1⁄4	2 7⁄8	8 3⁄8	16	1⁄2	5 1⁄2	3	16 3⁄4		24						7.5	6.0
4	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	7 7⁄8	3 1⁄8	23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		30						12.0	10.0
5	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	7 7⁄8	3 1⁄8	23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		30						12.0	10.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
R3-8 (D) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

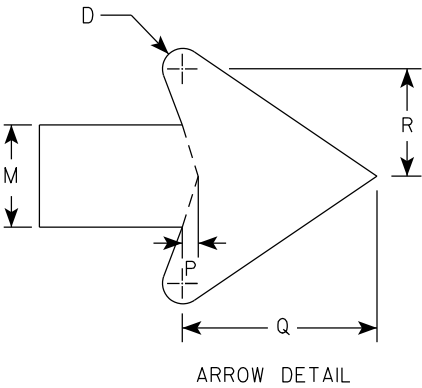
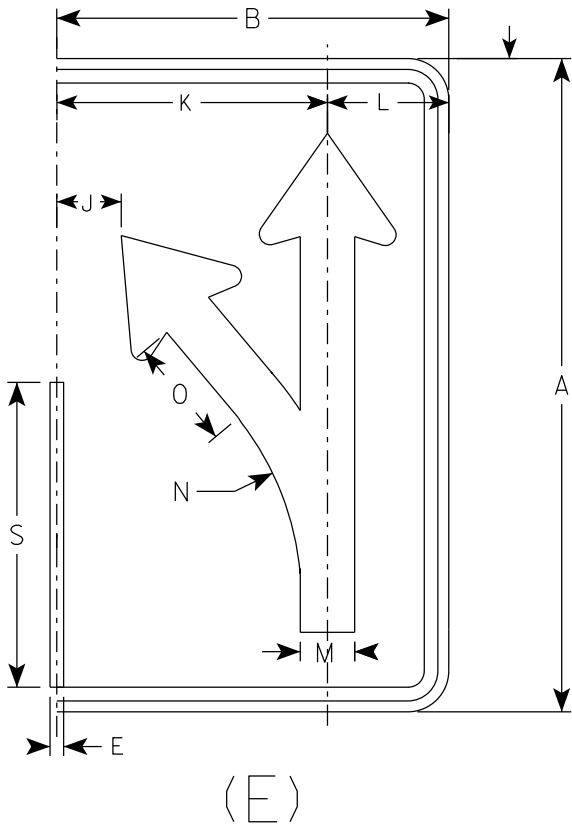
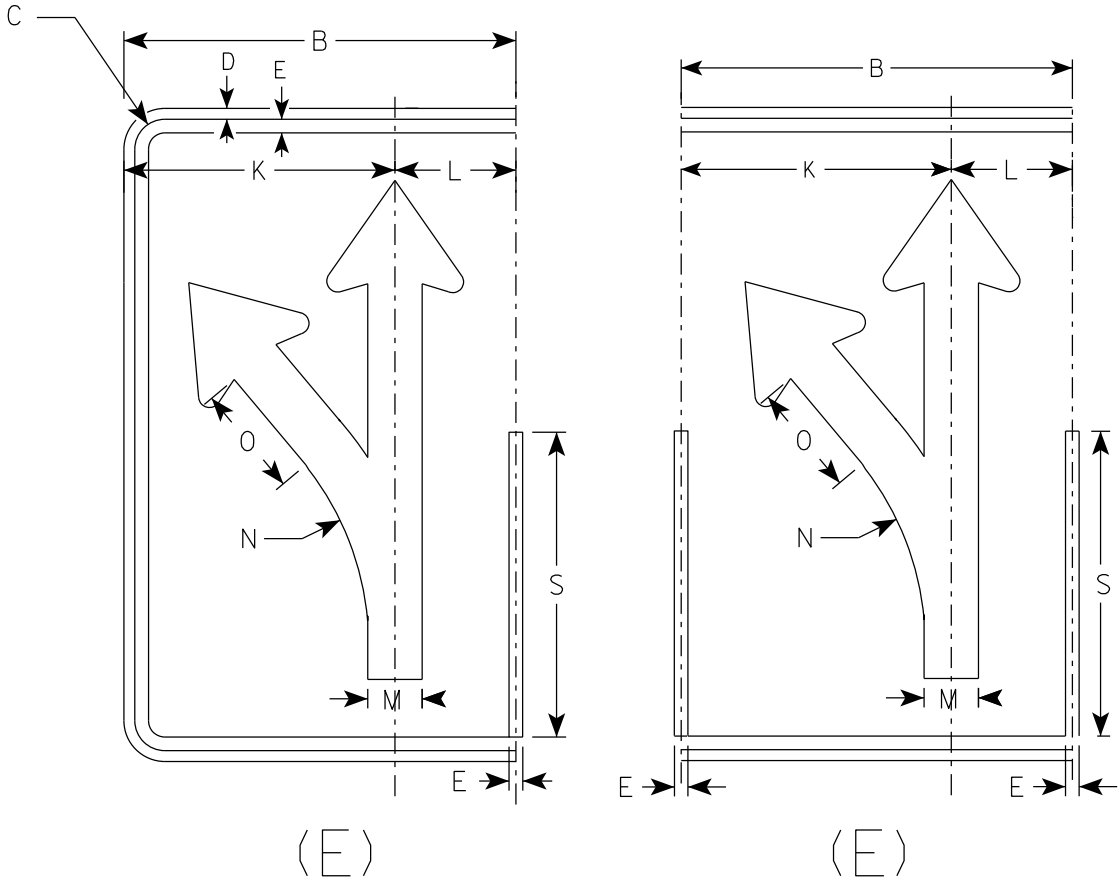
DATE 5/21/19 PLATE NO. R3-8.1

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	1⁄2	5⁄8		18 1⁄4	4 3⁄4	3 1⁄4	3	12 1⁄2	5 1⁄2	2 1⁄2	13 1⁄4	5 1⁄8	3⁄8	4 3⁄4	2 5⁄8	14								3.75
2M	30	18	1 3⁄8	1⁄2	5⁄8		18 1⁄4	4 3⁄4	3 1⁄4	3	12 1⁄2	5 1⁄2	2 1⁄2	13 1⁄4	5 1⁄8	3⁄8	4 3⁄4	2 5⁄8	14								3.75
3	36	24	1 3⁄8	1⁄2	5⁄8		21 7⁄8	5 5⁄8	4	4 7⁄8	16 1⁄8	7 3⁄4	3	15 7⁄8	6 1⁄8	1⁄2	5 3⁄4	3 1⁄8	16 3⁄4								6.0
4	48	30	2 1⁄4	3⁄4	1		29 1⁄8	7 1⁄2	5 1⁄4	5 3⁄8	20 1⁄2	9 1⁄2	4	21 1⁄4	8 1⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8								10.0
5	48	30	2 1⁄4	3⁄4	1		29 1⁄8	7 1⁄2	5 1⁄4	5 3⁄8	20 1⁄2	9 1⁄2	4	21 1⁄4	8 1⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8								10.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
R3-8 (E) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

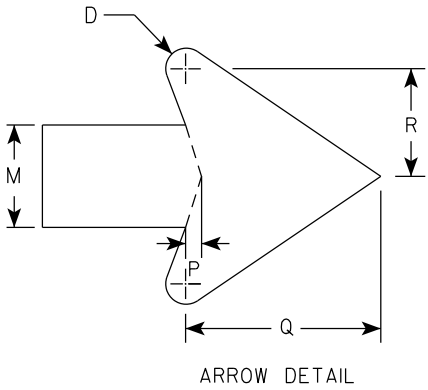
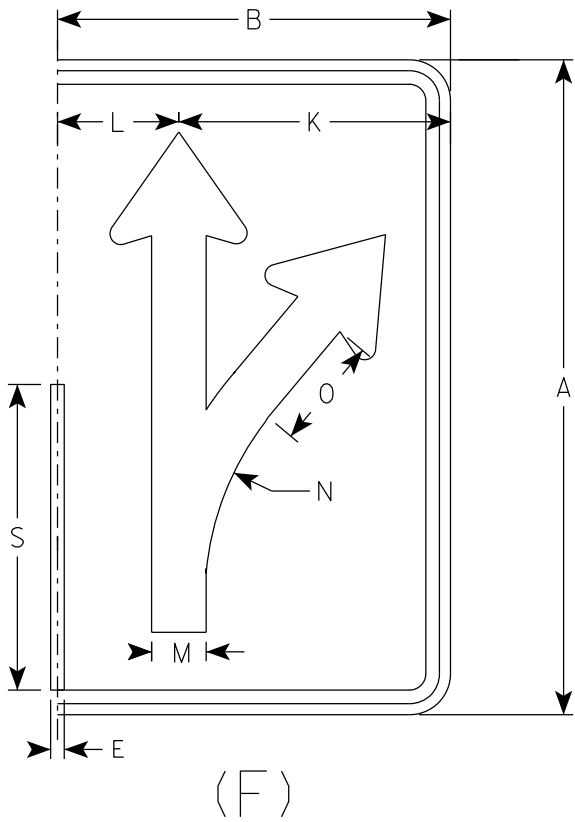
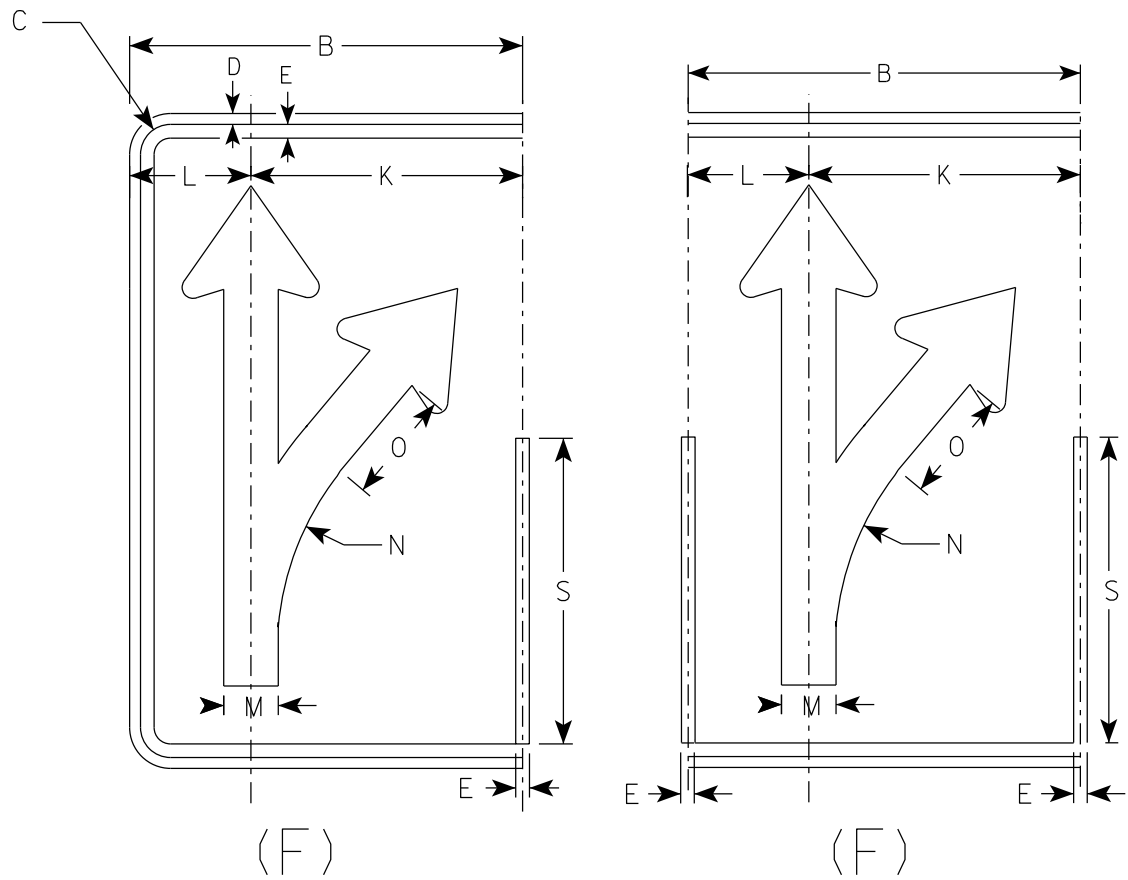
DATE 5/21/19 PLATE NO. R3-8.1

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	1⁄2	5⁄8		18 1⁄4	4 3⁄4	3 1⁄4	3	12 1⁄2	5 1⁄2	2 1⁄2	13 1⁄4	5 1⁄8	3⁄8	4 3⁄4	2 5⁄8	14								3.75
2M	30	18	1 3⁄8	1⁄2	5⁄8		18 1⁄4	4 3⁄4	3 1⁄4	3	12 1⁄2	5 1⁄2	2 1⁄2	13 1⁄4	5 1⁄8	3⁄8	4 3⁄4	2 5⁄8	14								3.75
3	36	24	1 3⁄8	1⁄2	5⁄8		21 7⁄8	5 5⁄8	4	4 7⁄8	16 1⁄8	7 3⁄4	3	15 7⁄8	6 1⁄8	1⁄2	5 3⁄4	3 1⁄8	16 3⁄4								6.0
4	48	30	2 1⁄4	3⁄4	1		29 1⁄8	7 1⁄2	5 1⁄4	5 3⁄8	20 1⁄2	9 1⁄2	4	21 1⁄4	8 1⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8								10.0
5	48	30	2 1⁄4	3⁄4	1		29 1⁄8	7 1⁄2	5 1⁄4	5 3⁄8	20 1⁄2	9 1⁄2	4	21 1⁄4	8 1⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8								10.0

STANDARD SIGN
R3-8 (F) Arrow

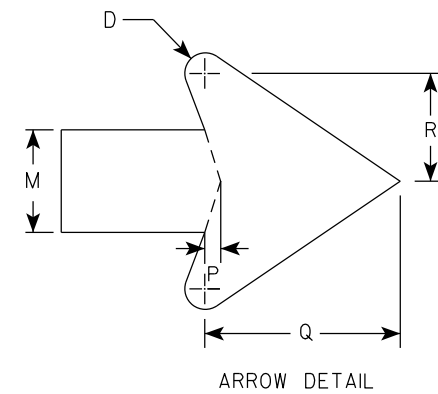
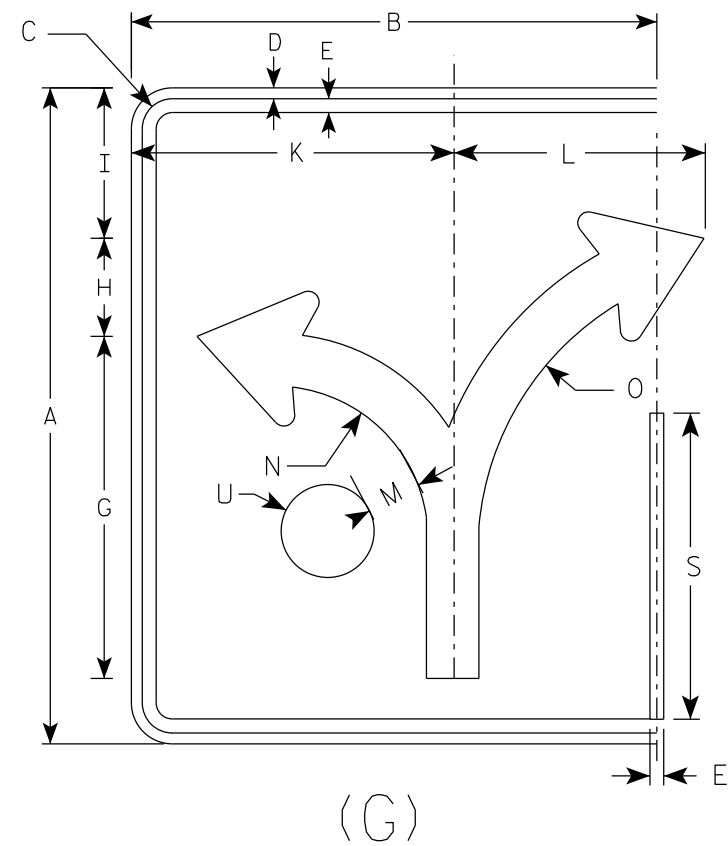
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	6 7⁄8		14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		2 1⁄8						5.0
2M	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	6 7⁄8		14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		2 1⁄8						5.0
3	36	30	1 3⁄8	1⁄2	5⁄8		18 3⁄4	5 1⁄2	8 1⁄4		17 1⁄4	17 1⁄4	2 7⁄8	8 3⁄8	16	1⁄2	5 1⁄2	3	16 3⁄4		2 1⁄2						7.5
4	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	11		23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		3 3⁄8						12.0
5	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	11		23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		3 3⁄8						12.0

STANDARD SIGN
R3-8 (G) Arrow

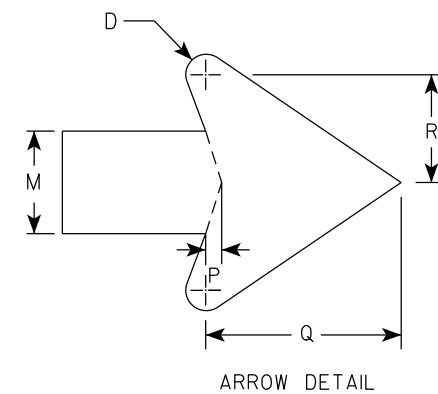
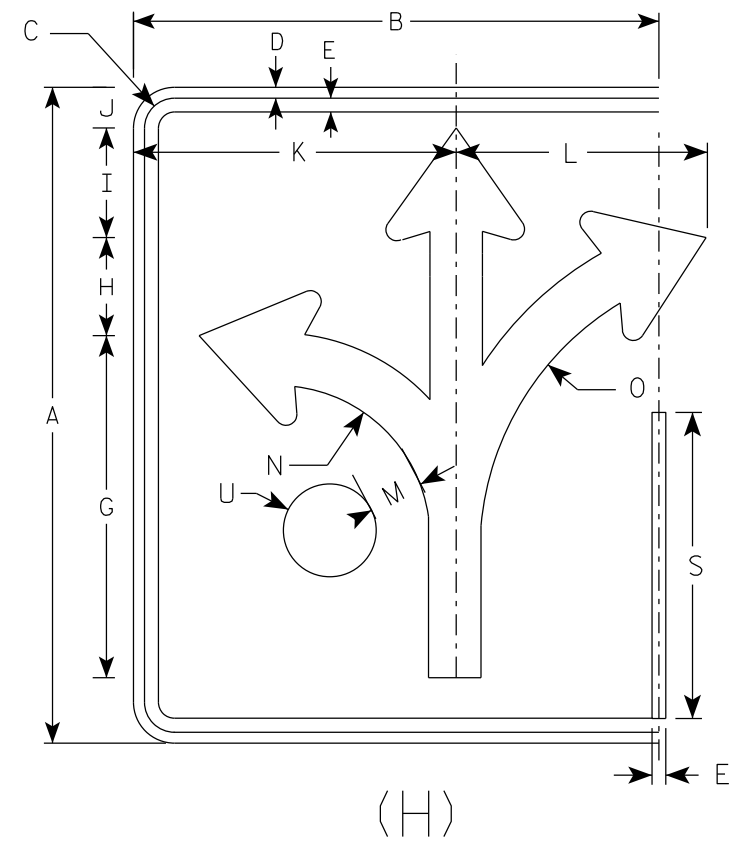
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	5	1 7⁄8	14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		2 1⁄8						5.0
2M	30	24	1 3⁄8	1⁄2	5⁄8		15 5⁄8	4 1⁄2	5	1 7⁄8	14 3⁄4	11 1⁄2	2 3⁄8	7	13 1⁄4	3⁄8	4 1⁄2	2 1⁄2	14		2 1⁄8						5.0
3	36	30	1 3⁄8	1⁄2	5⁄8		18 3⁄4	5 1⁄2	6	3 1⁄8	17 1⁄4	17 1⁄4	2 7⁄8	8 3⁄8	16	1⁄2	5 1⁄2	3	16 3⁄4		2 1⁄2						7.5
4	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	7 7⁄8	3 1⁄8	23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		3 3⁄8						12.0
5	48	36	2 1⁄4	3⁄4	1		24 7⁄8	7 1⁄4	7 7⁄8	3 1⁄8	23 1⁄8	18	3 3⁄4	11 1⁄8	21 1⁄4	5⁄8	7 1⁄8	4	22 3⁄8		3 3⁄8						12.0

STANDARD SIGN
R3-8 (H) Arrow

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

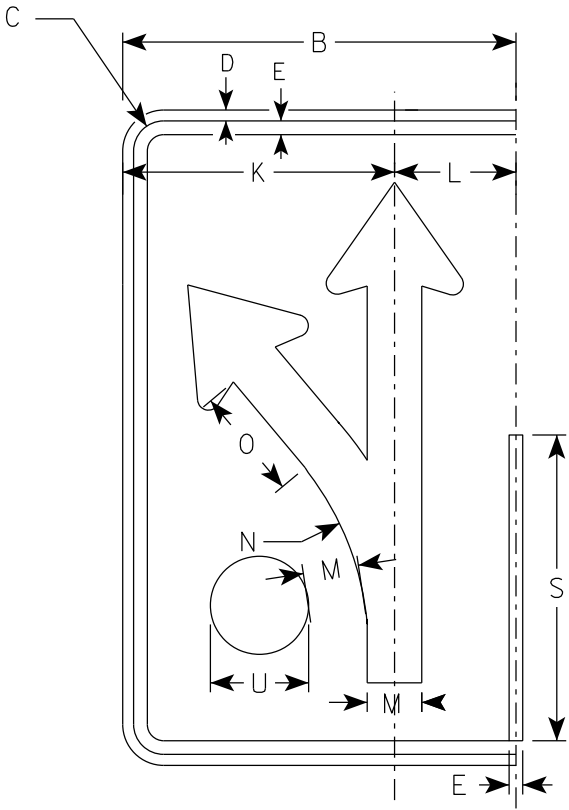
DATE 5/21/19 PLATE NO. R3-8.1

NOTES

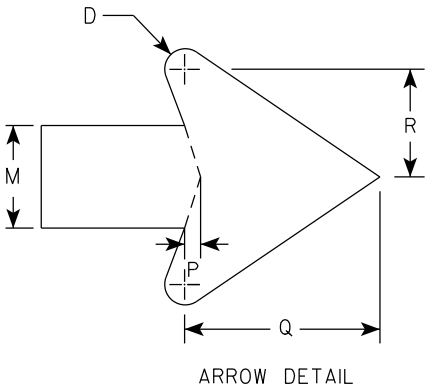
1. Sign is Type II - Type H Reflective
2. Color:

Background - White

Message - Black
3. Message Series - None



(I)



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	1⁄2	5⁄8		18 1⁄4	4 3⁄4	3 1⁄4	3	12 1⁄2	5 1⁄2	2 1⁄2	13 1⁄4	5 1⁄8	3⁄8	4 3⁄4	2 5⁄8	14		2 1⁄8						3.75
2M	30	18	1 3⁄8	1⁄2	5⁄8		18 1⁄4	4 3⁄4	3 1⁄4	3	12 1⁄2	5 1⁄2	2 1⁄2	13 1⁄4	5 1⁄8	3⁄8	4 3⁄4	2 5⁄8	14		2 1⁄8						3.75
3	36	24	1 3⁄8	1⁄2	5⁄8		21 7⁄8	5 5⁄8	4	4 7⁄8	16 1⁄8	7 3⁄4	3	15 7⁄8	6 1⁄8	1⁄2	5 3⁄4	3 1⁄8	16 3⁄4		2 1⁄2						6.0
4	48	30	2 1⁄4	3⁄4	1		29 1⁄8	7 1⁄2	5 1⁄4	5 3⁄8	20 1⁄2	9 1⁄2	4	21 1⁄4	8 1⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8		3 3⁄8						10.0
5	48	30	2 1⁄4	3⁄4	1		29 1⁄8	7 1⁄2	5 1⁄4	5 3⁄8	20 1⁄2	9 1⁄2	4	21 1⁄4	8 1⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8		3 3⁄8						10.0

STANDARD SIGN

R3-8 (I) Arrow

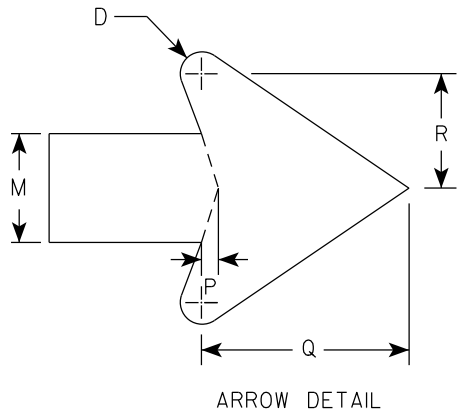
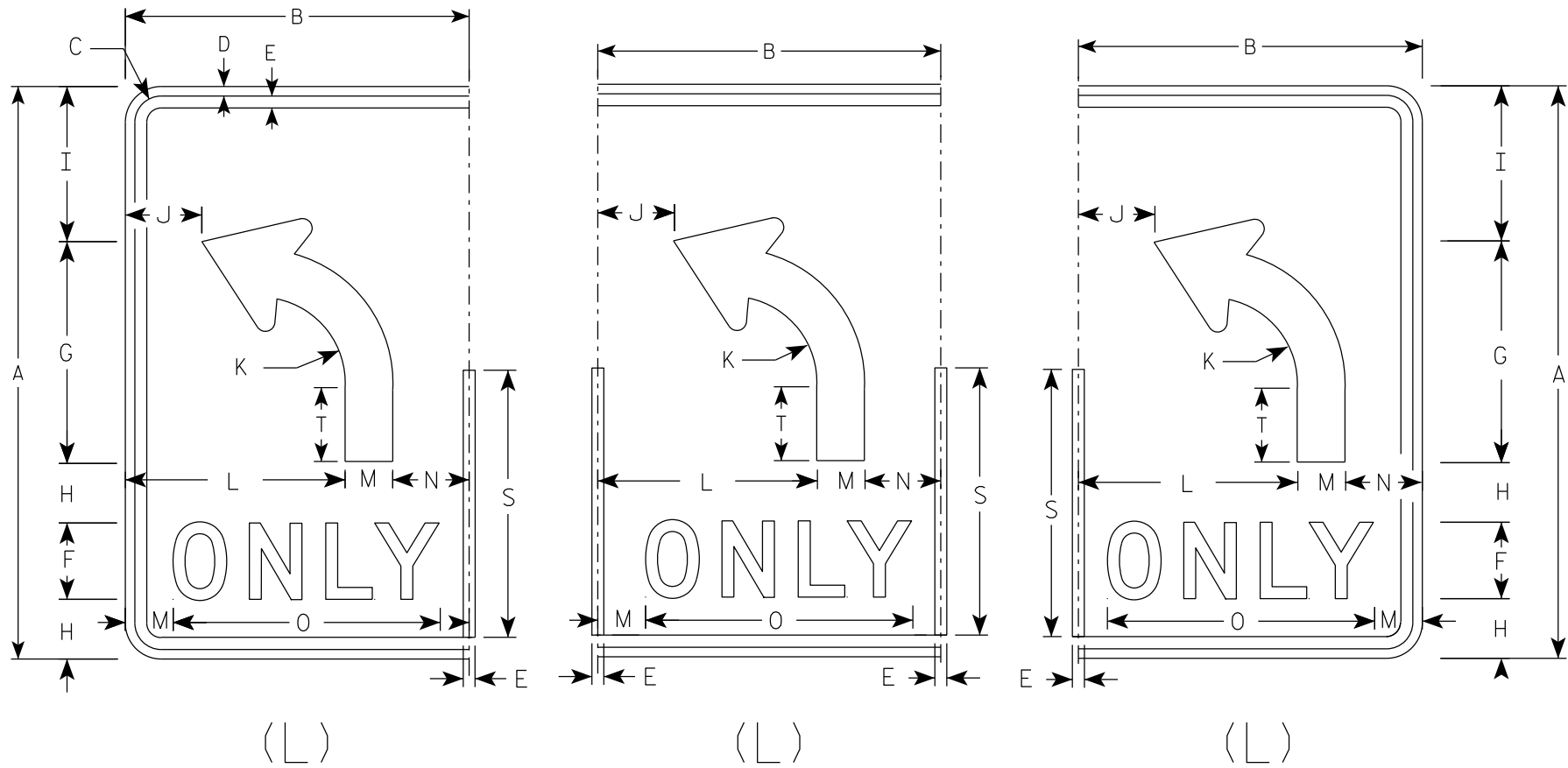
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	1⁄2	5⁄8	4	11 5⁄8	3 1⁄8	8 1⁄8	4	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14	3 7⁄8							3.75
2M	30	18	1 3⁄8	1⁄2	5⁄8	4	11 5⁄8	3 1⁄8	8 1⁄8	4	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14	3 7⁄8							3.75
3	36	24	1 3⁄8	1⁄2	5⁄8	5	14	3 1⁄2	9 3⁄4		5 3⁄8	15	3	6	17 5⁄8	1⁄2	5 3⁄4	3 1⁄8	16 3⁄4	4 5⁄8							6.0
4	48	30	2 1⁄4	3⁄4	1	6	18 5⁄8	5 1⁄8	13 1⁄8	6 1⁄8	7 1⁄4	18	4	8	21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8	6 1⁄4							10.0
5	48	30	2 1⁄4	3⁄4	1	6	18 5⁄8	5 1⁄8	13 1⁄8	6 1⁄8	7 1⁄4	18	4	8	21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8	6 1⁄4							10.0

STANDARD SIGN

R3-8 (L) Arrow

WISCONSIN DEPT OF TRANSPORTATION

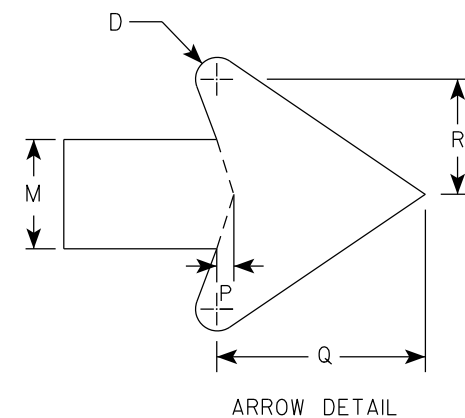
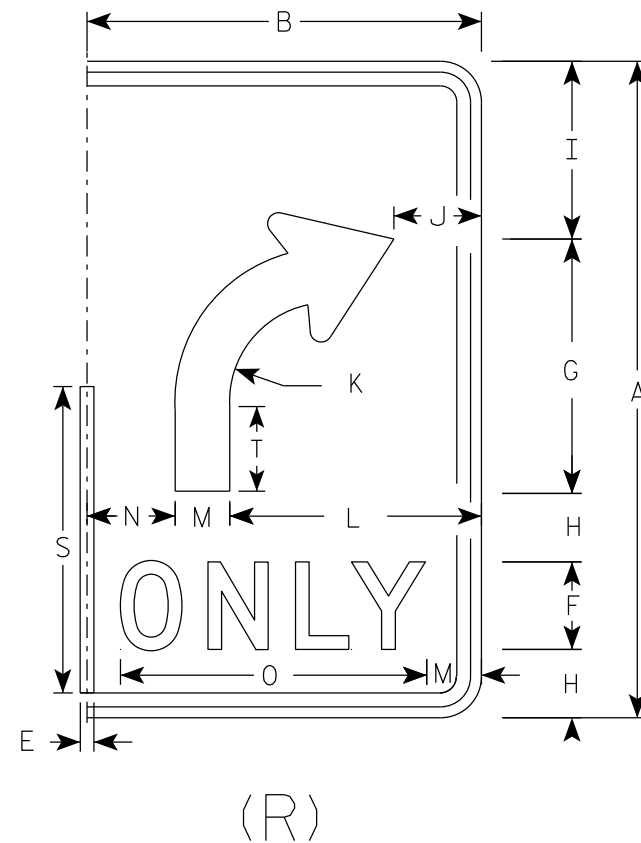
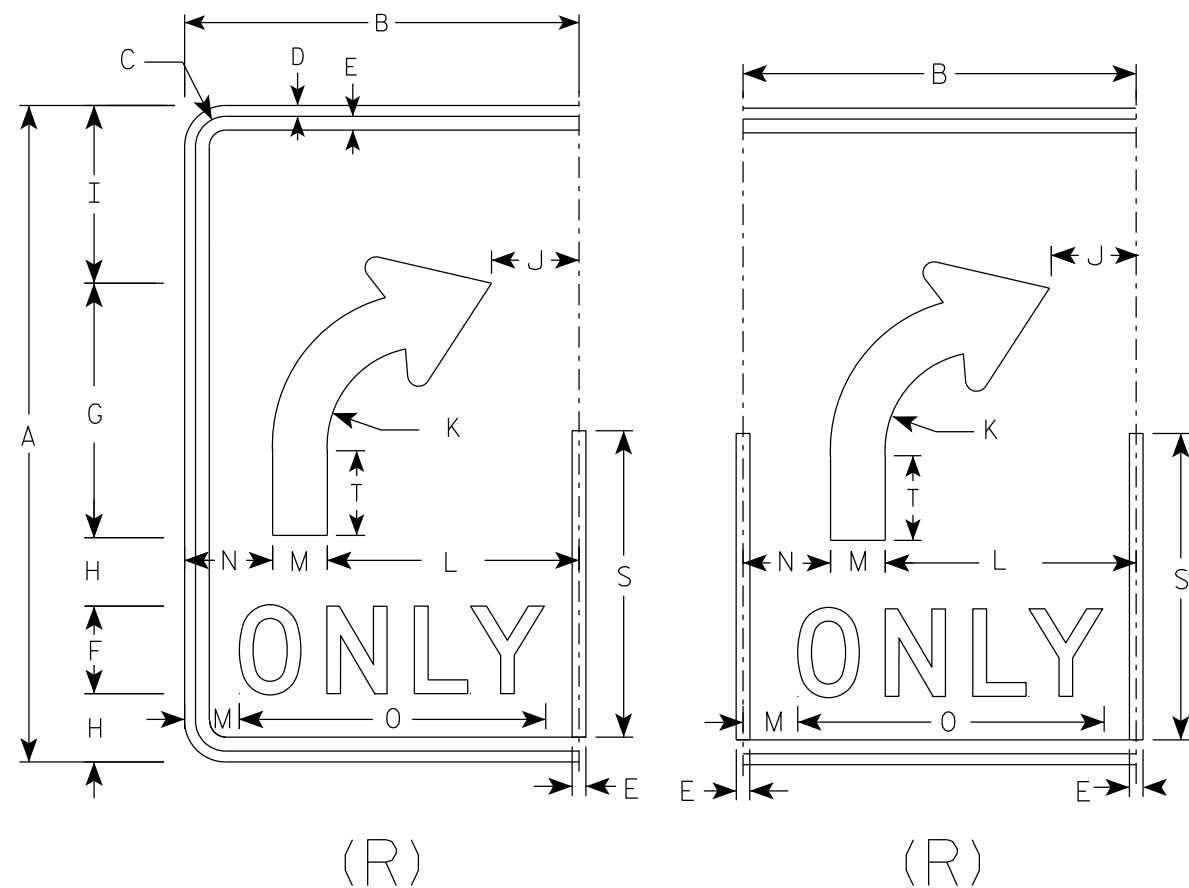
APPROVED *Matthew R. Rauch*

for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	1⁄2	5⁄8	4	11 5⁄8	3 1⁄8	8 1⁄8	4	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14	3 7⁄8							3.75
2M	30	18	1 3⁄8	1⁄2	5⁄8	4	11 5⁄8	3 1⁄8	8 1⁄8	4	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14	3 7⁄8							3.75
3	36	24	1 3⁄8	1⁄2	5⁄8	5	14	3 1⁄2	9 3⁄4	6	5 3⁄8	15	3	6	17 5⁄8	1⁄2	5 3⁄4	3 1⁄8	16 3⁄4	4 5⁄8							6.0
4	48	30	2 1⁄4	3⁄4	1	6	18 5⁄8	5 1⁄8	13 1⁄8	6 1⁄8	7 1⁄4	18	4	8	21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8	6 1⁄4							10.0
5	48	30	2 1⁄4	3⁄4	1	6	18 5⁄8	5 1⁄8	13 1⁄8	6 1⁄8	7 1⁄4	18	4	8	21 3⁄4	5⁄8	7 5⁄8	4 1⁄4	22 3⁄8	6 1⁄4							10.0

STANDARD SIGN

R3-8 (R) Arrow

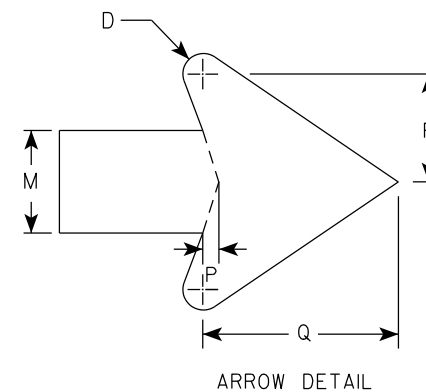
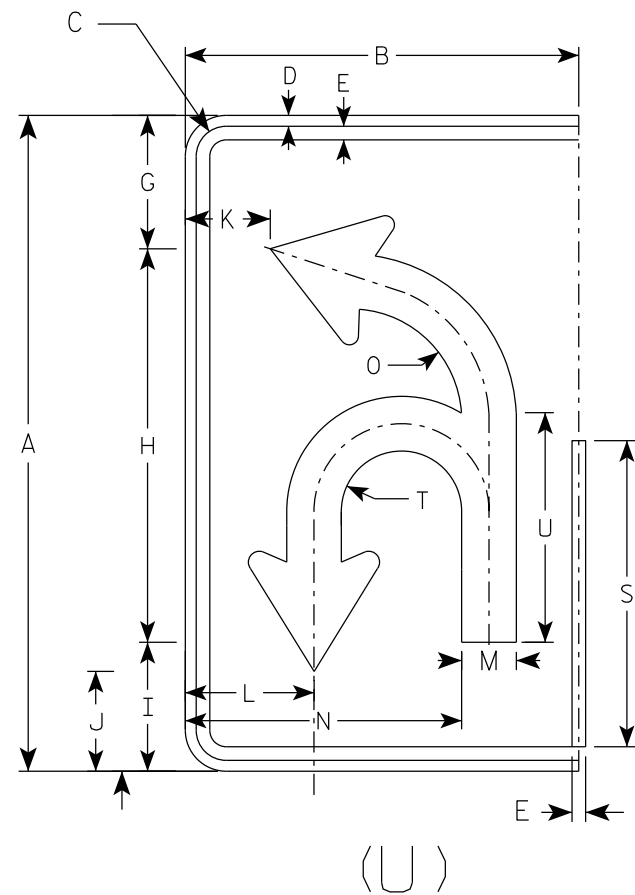
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1

NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - None



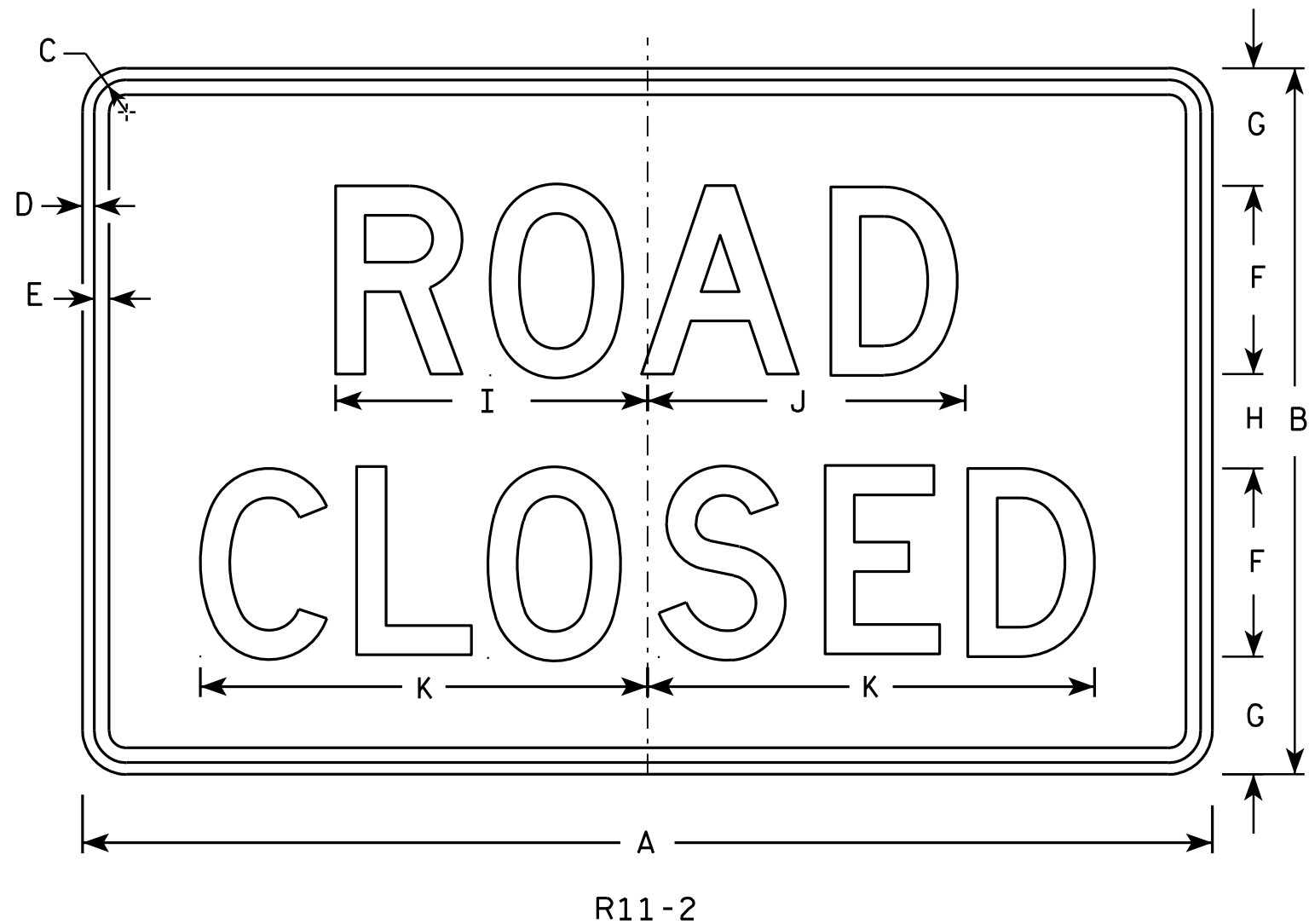
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	18	1 3⁄8	½	5⁄8		6 1⁄8	18	5 7⁄8	4 5⁄8	3 7⁄8	5 7⁄8	2 ½	12 5⁄8	5 1⁄8	3⁄8	4 ¾	2 5⁄8	14	2 ¾	10 ½						3.75
2M	30	18	1 3⁄8	½	5⁄8		6 1⁄8	18	5 7⁄8	4 5⁄8	3 7⁄8	5 7⁄8	2 ½	12 5⁄8	5 1⁄8	3⁄8	4 ¾	2 5⁄8	14	2 ¾	10 ½						3.75
3	36	24	1 3⁄8	½	5⁄8		21 7⁄8	21 5⁄8	7 1⁄8	5 ½	5 7⁄8	8 ¼	3	16 3⁄8	6 1⁄8	½	5 ¾	3 1⁄8	16 ¾	3 ¼	12 5⁄8						6.0
4	48	30	2 ¼	¾	1		29 1⁄8	28 ¾	9 3⁄8	7 ¼	6 7⁄8	10	4	20 7⁄8	8 1⁄8	5⁄8	7 5⁄8	4 ¼	22 3⁄8	4 3⁄8	16 ¾						10.0
5	48	30	2 ¼	¾	1		29 1⁄8	28 ¾	9 3⁄8	7 ¼	6 7⁄8	10	4	20 7⁄8	8 1⁄8	5⁄8	7 5⁄8	4 ¼	22 3⁄8	4 3⁄8	16 ¾						10.0

STANDARD SIGN
R3-8 (U) Arrow

WISCONSIN DEPT OF TRANSPORTATION

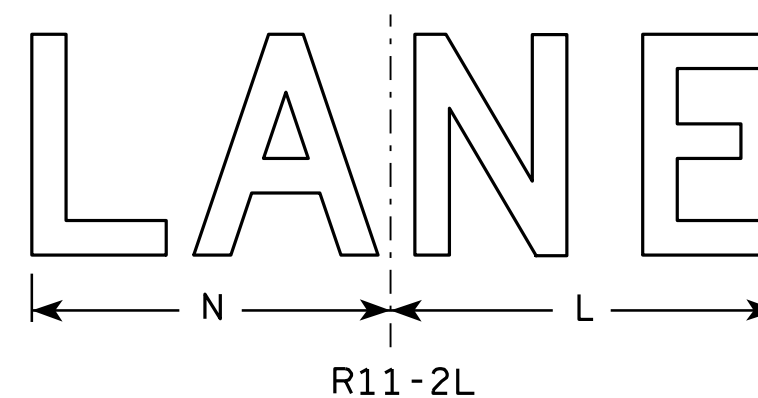
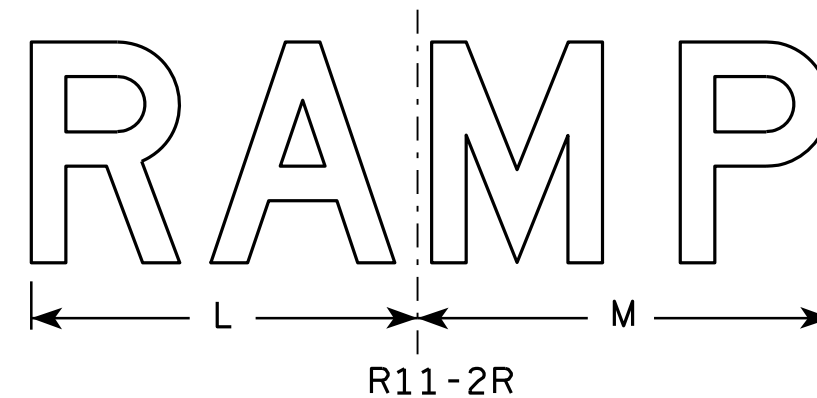
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/21/19 PLATE NO. R3-8.1



NOTES

- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White
Message - Black
- Message Series - D
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Modify the message as required.



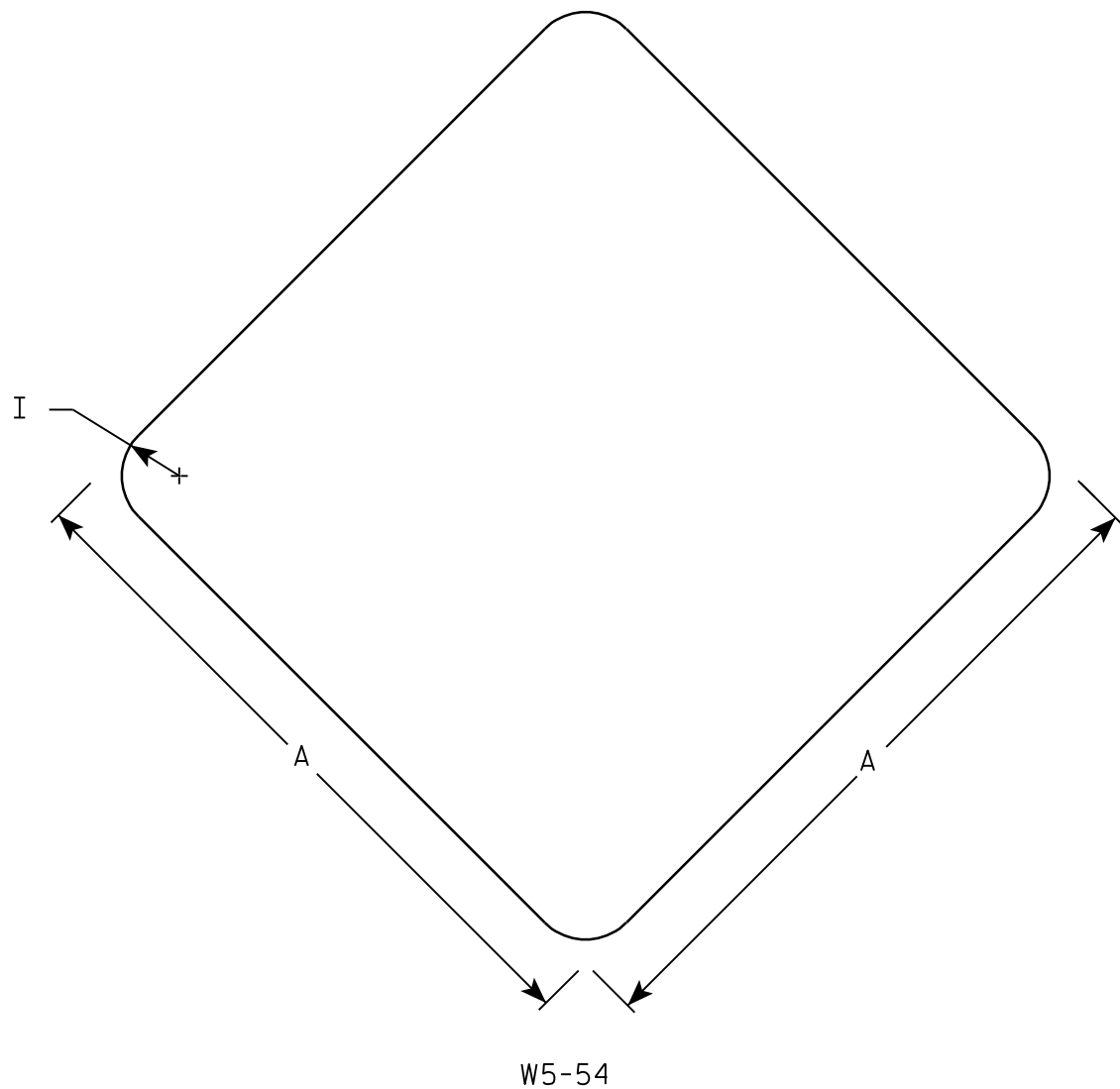
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0

STANDARD SIGN
R11-2

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 4/1/11 PLATE NO. R11-2.10

PROJECT NO: HWY: COUNTY: SHEET NO: E

7



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
- 3. Corners may be square or rounded when base material is plywood. When base material is metal the corners shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12								1																		1.0
2S	18								1 1/2																		2.25
2M	18								1 1/2																		2.25
3																											
4																											
5																											

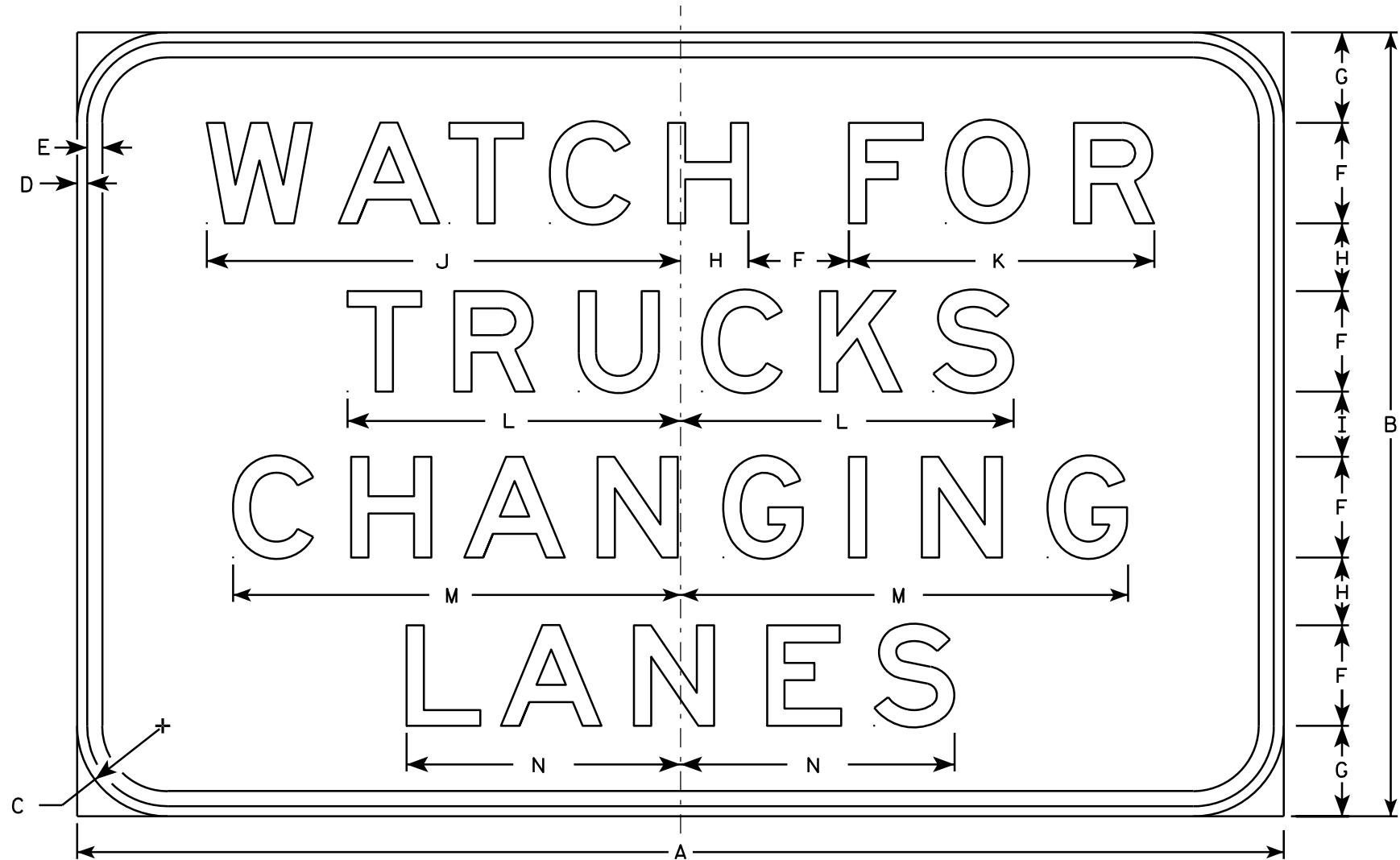
STANDARD SIGN

W5-54

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 11/3/10 PLATE NO. W5-54.8



W7-61

NOTES

- 1. Sign is Type I- Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black Non-Reflective
- 3. Message Series - E

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S																											
2M																											
3																											
4																											
5	120	78	9	1	1½	10	9	6 ¾	6 ½	47 ⅛	30 ⅜	33 ⅛	44 ½	27 ¼													65.0

STANDARD SIGN
W7-61

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 03/14/13 PLATE NO. W7-61.8

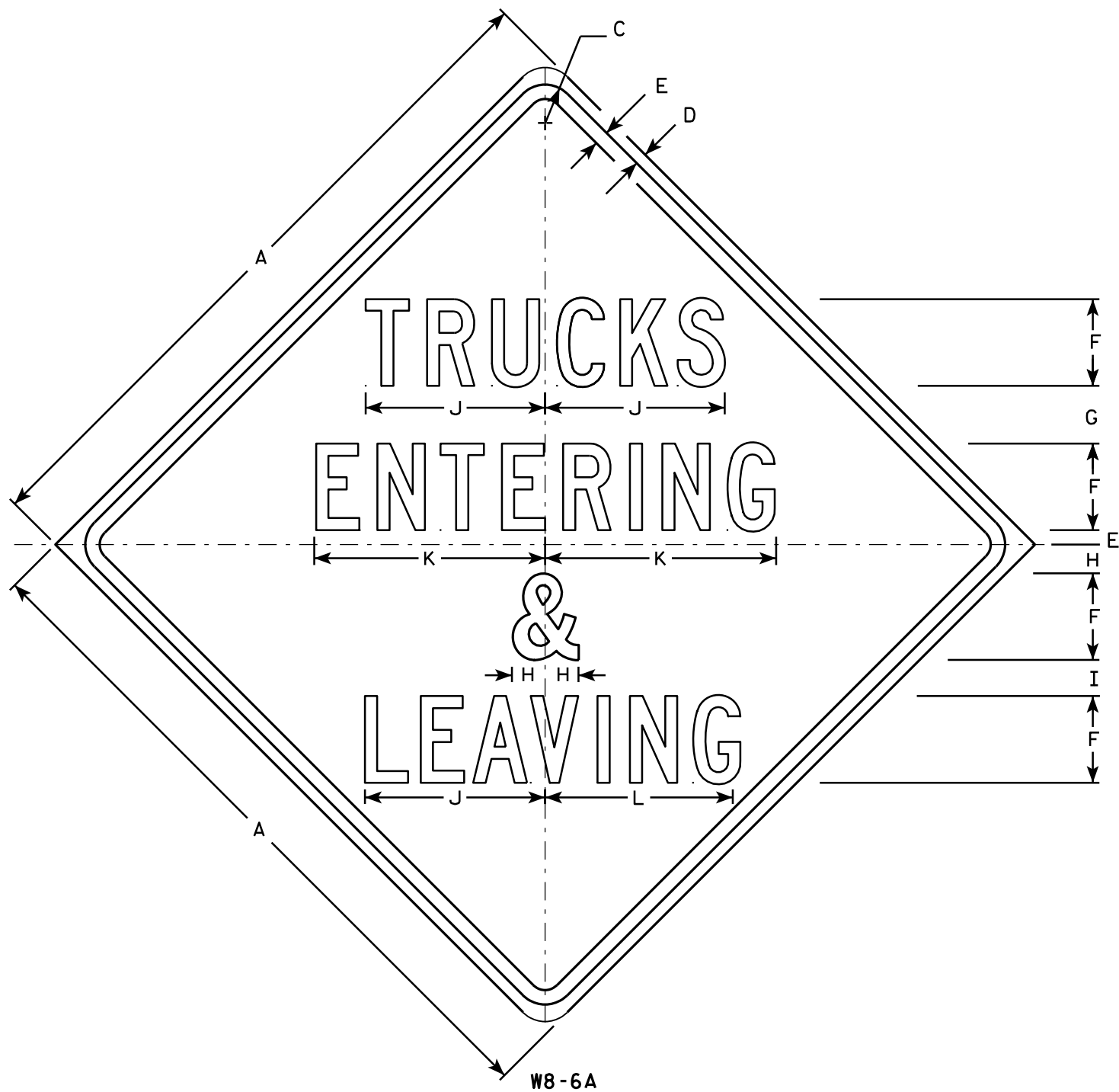
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



W8-6A

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

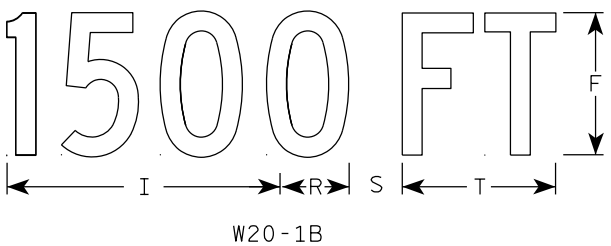
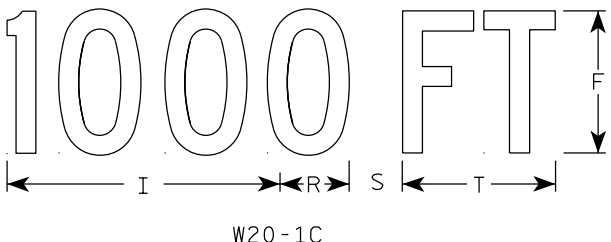
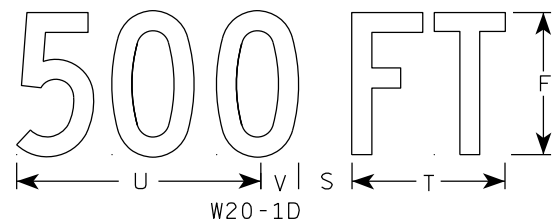
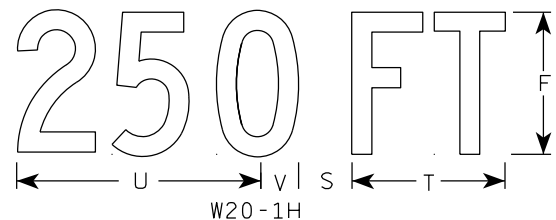
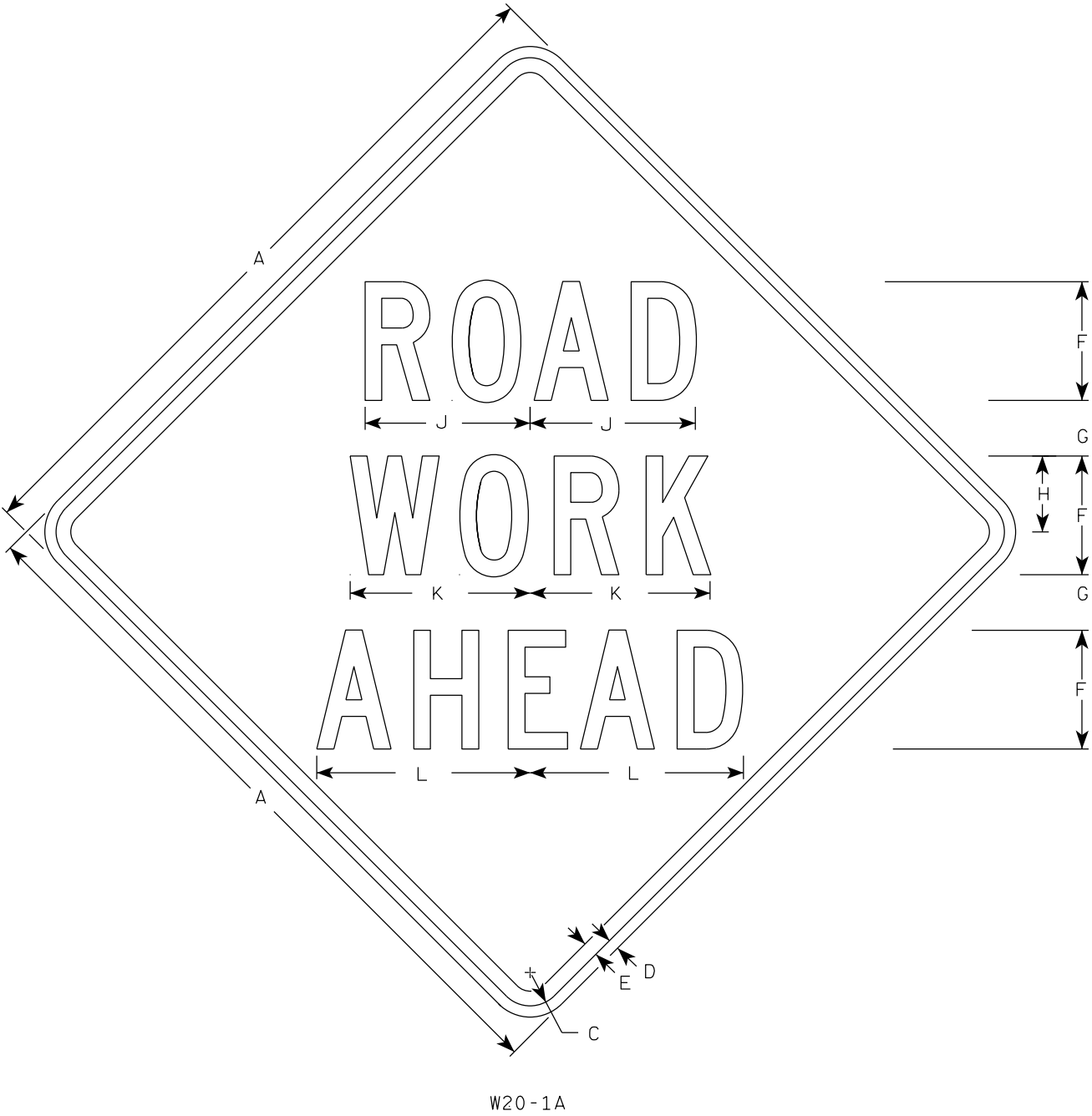
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	4 1/2	3	1 1/2	1 7/8	9 3/8	12	9 3/4															9
2S	48		2 1/4	3/4	1	6	4	2	2 1/2	12 1/2	16	13															16
2M	48		2 1/4	3/4	1	6	4	2	2 1/2	12 1/2	16	13															16
3	48		2 1/4	3/4	1	6	4	2	2 1/2	12 1/2	16	13															16
4	48		2 1/4	3/4	1	6	4	2	2 1/2	12 1/2	16	13															16
5	48		2 1/4	3/4	1	6	4	2	2 1/2	12 1/2	16	13															16

STANDARD SIGN
W8-6A

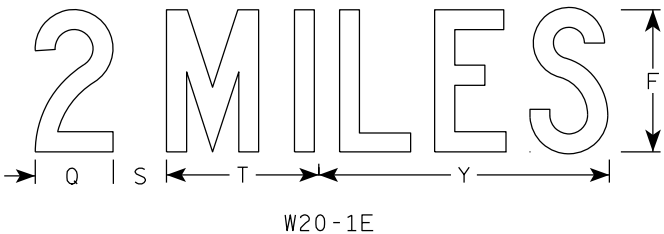
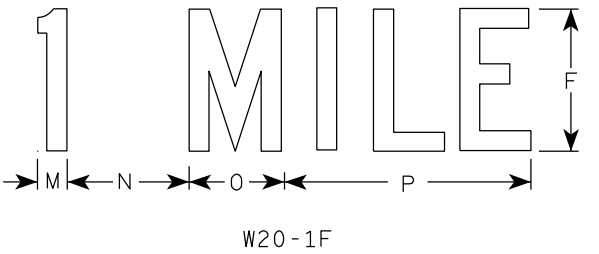
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/23/11 PLATE NO. W8-6A.2



- NOTES
- 1. Sign is Type II - Type F Reflective
 - 2. Color:
 - Background - Orange
 - Message - Black
 - 3. Message Series - C
 - 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

STANDARD SIGN

W20-1A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 9/25/19

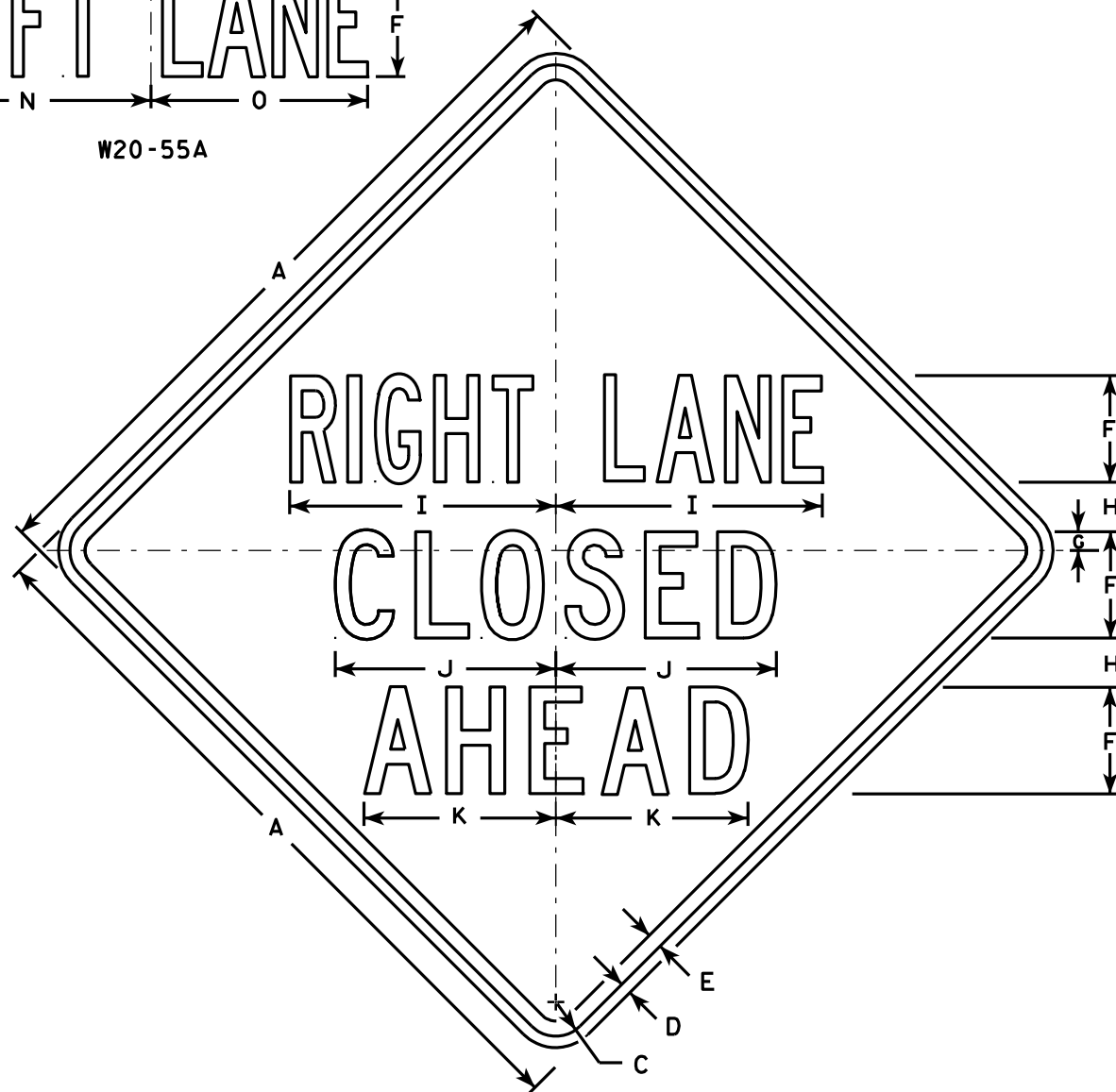
PLATE NO. W20-1.11

CENTER LANE

W20-56A

LEFT LANE

W20-55A



W20-5A

500 FT

W20-5D

1000 FT

W20-5C

1500 FT

W20-5B

1/2 MILE

W20-5G

1 MILE

W20-5F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. "-----LANE" is Series B.
All other copy is Series C.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	6	1 5/8	5/8	3/4	5	7/8	2 1/2	13 1/8	10 3/4	9 1/2	14 1/4	13 5/8	12	12	1 3/8	1 1/8	4 1/2	3 1/2	9	1 7/8	5 5/8	10 1/8	2 1/2	1 3/4	8	9.0
2S	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
2M	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
3	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
4	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
5	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0

PROJECT NO:

HWY:

COUNTY:

STANDARD SIGN
W20-5A, B, C, D, F & G

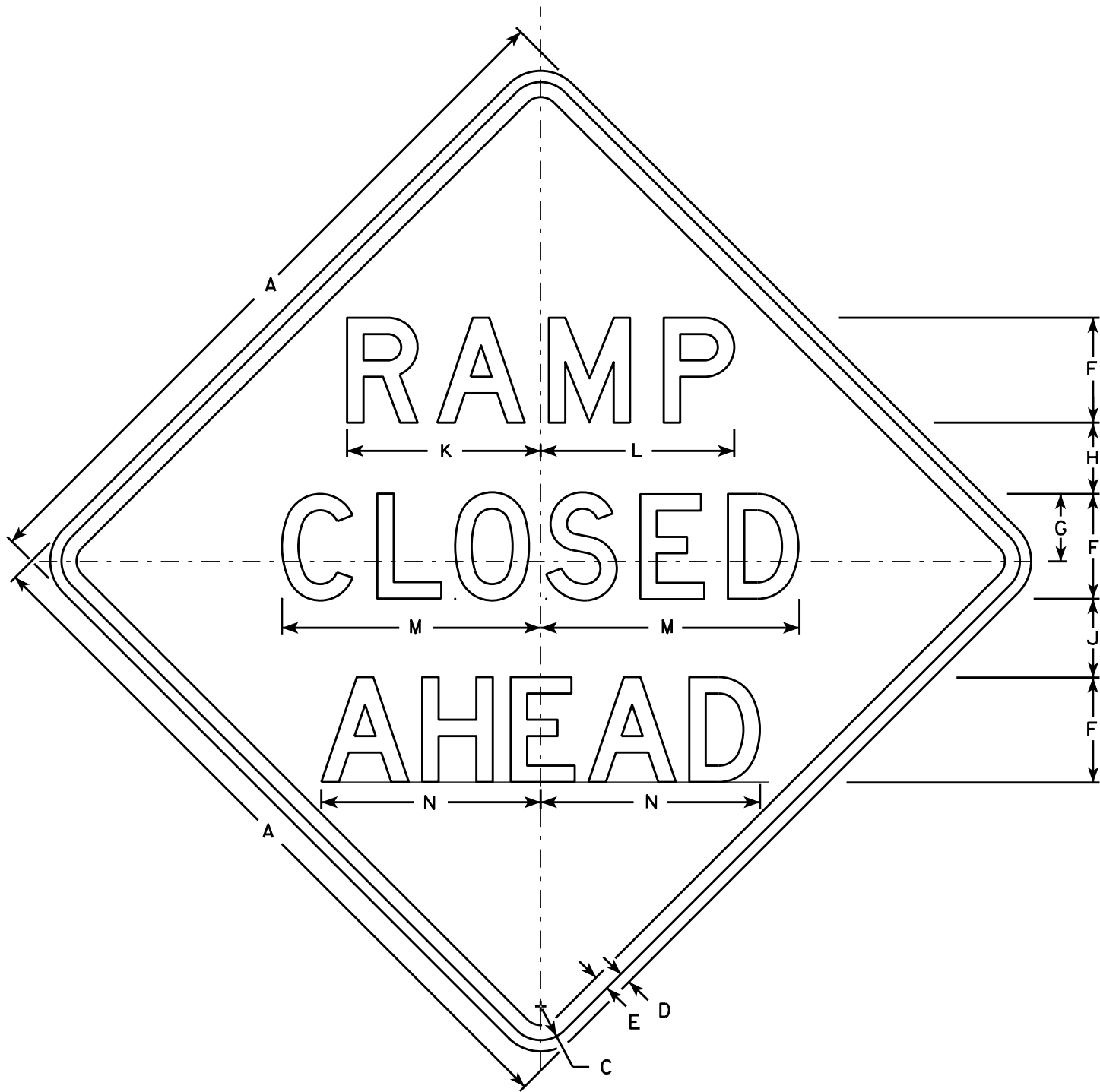
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-5.11

SHEET NO:

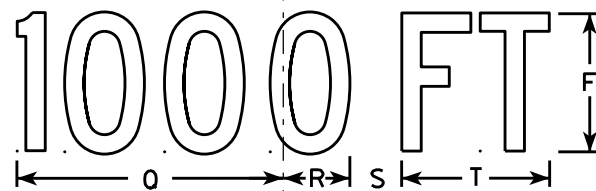
E



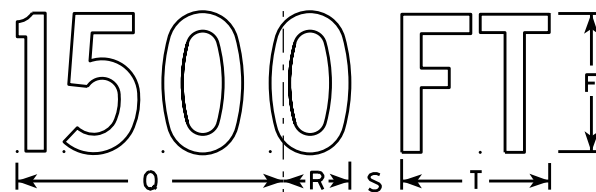
W20-53A



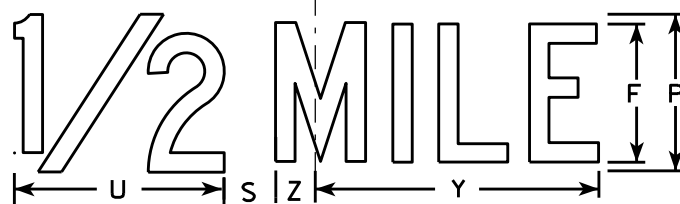
W20-53D



W20-53C



W20-53B



W20-53G



W20-53F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	9 1/4	9 1/4	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	12 7/8	12 7/8	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	12 7/8	12 7/8	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	12 7/8	12 7/8	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	12 7/8	12 7/8	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	12 7/8	12 7/8	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-53A,B,C,D,F,G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/27/15 PLATE NO. W20-53.1

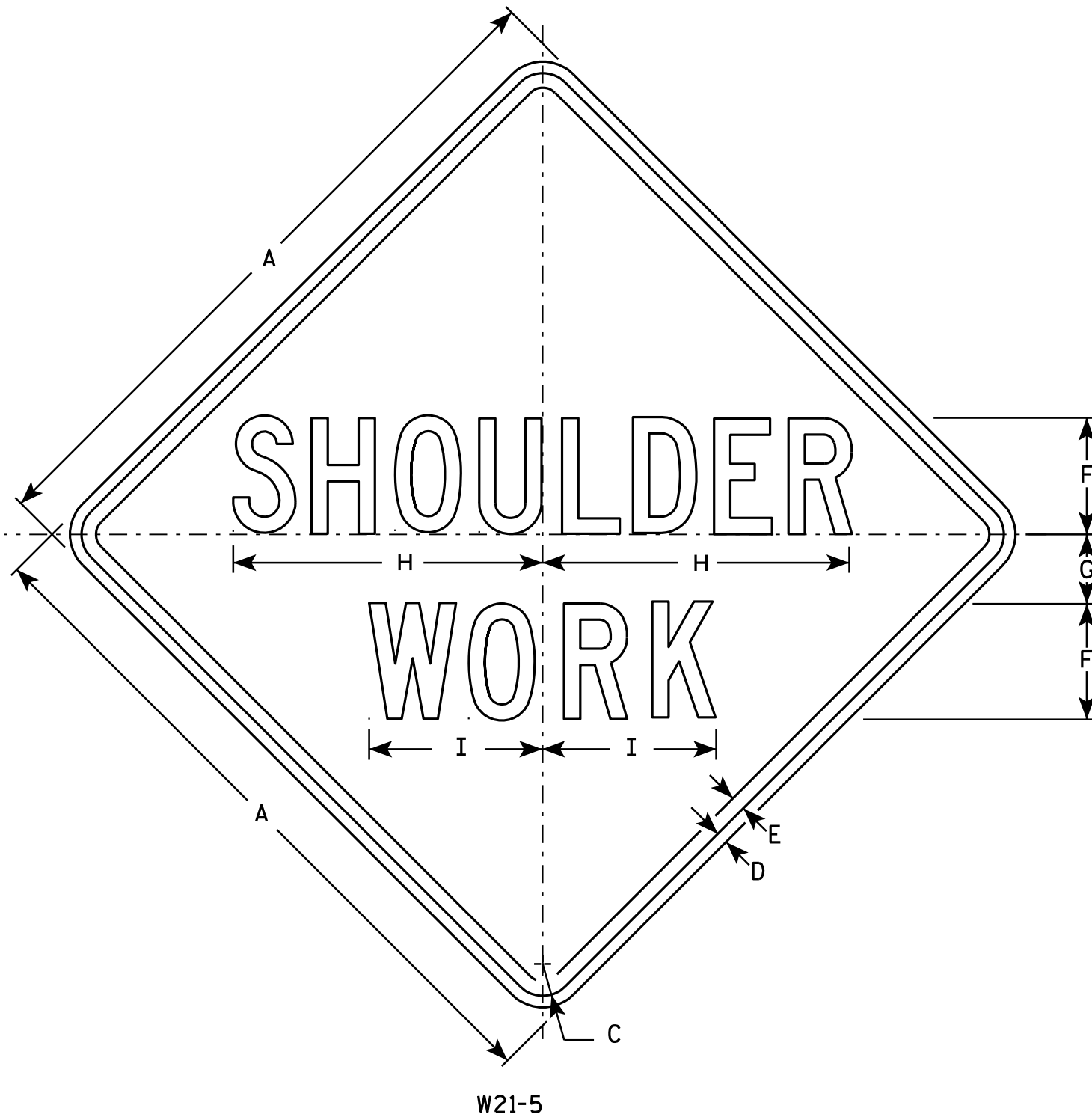
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

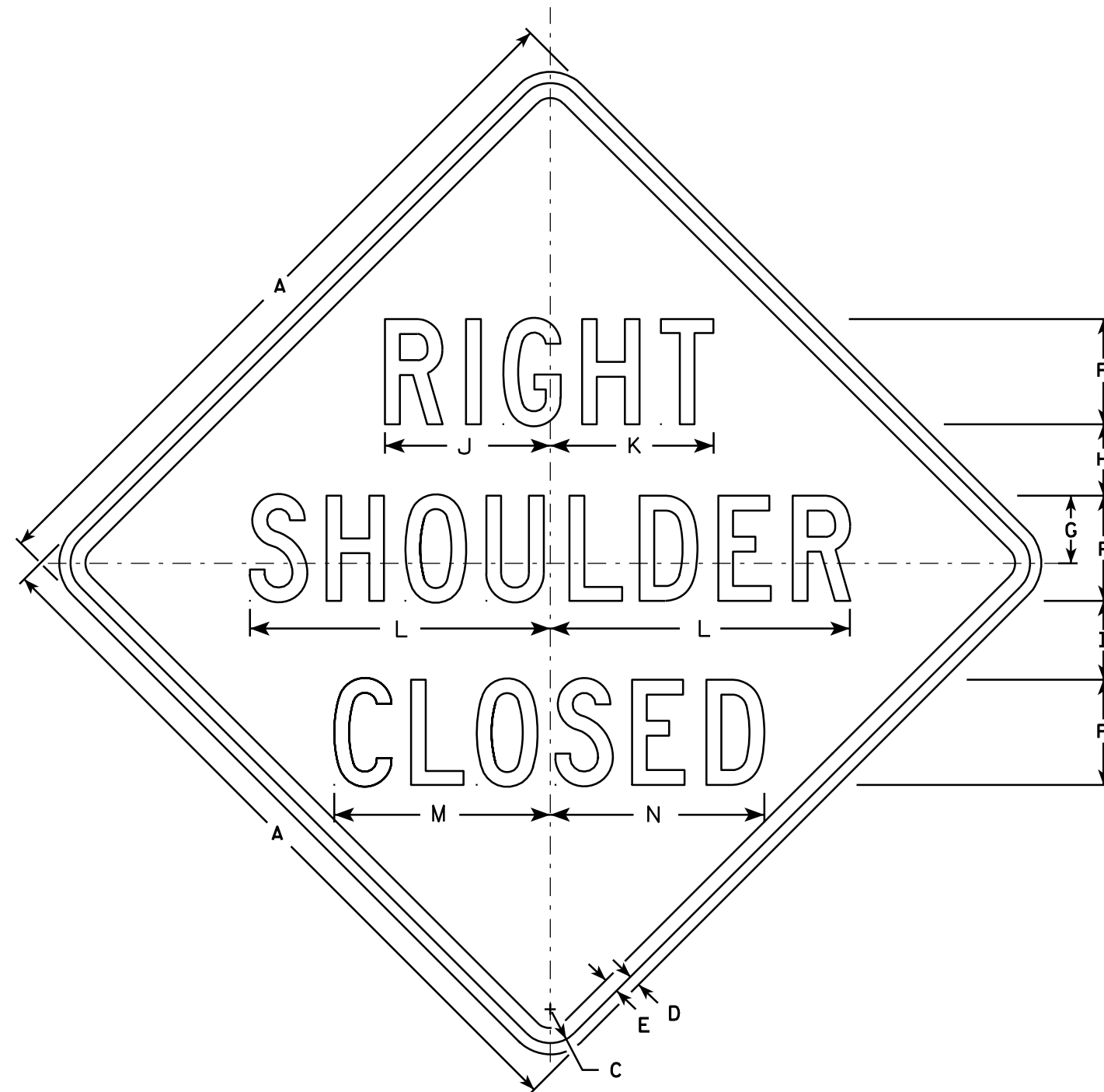
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4	2 1/2	10 3/4	6																		4.0
2S	30		1 3/8	1/2	5/8	5	3	13 3/8	7 1/2																		6.25
2M	30		1 3/8	1/2	5/8	5	3	13 3/8	7 1/2																		6.25
3	36		1 5/8	5/8	3/4	6	3 1/2	16	9																		9.0
4	48		2 1/4	3/4	1	8	5	21 3/8	11 1/4																		16.0
5	48		2 1/4	3/4	1	8	5	21 3/8	11 1/4																		16.0

STANDARD SIGN W21-5

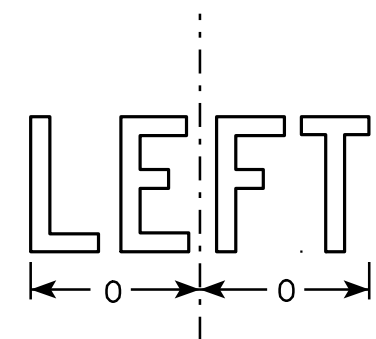
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/21/11 PLATE NO. W21-5.5

PROJECT NO: HWY: COUNTY: SHEET NO: E



W21-5A



W21-5AL

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	4	7 7/8	7 3/4	14 1/4	10 1/4	10 1/8	6 1/4												9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	5 1/4	11	10 7/8	20	14 3/8	14 1/4	8 3/4												16.0

STANDARD SIGN
W21-5A

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/21/11 PLATE NO. W21-5A.3

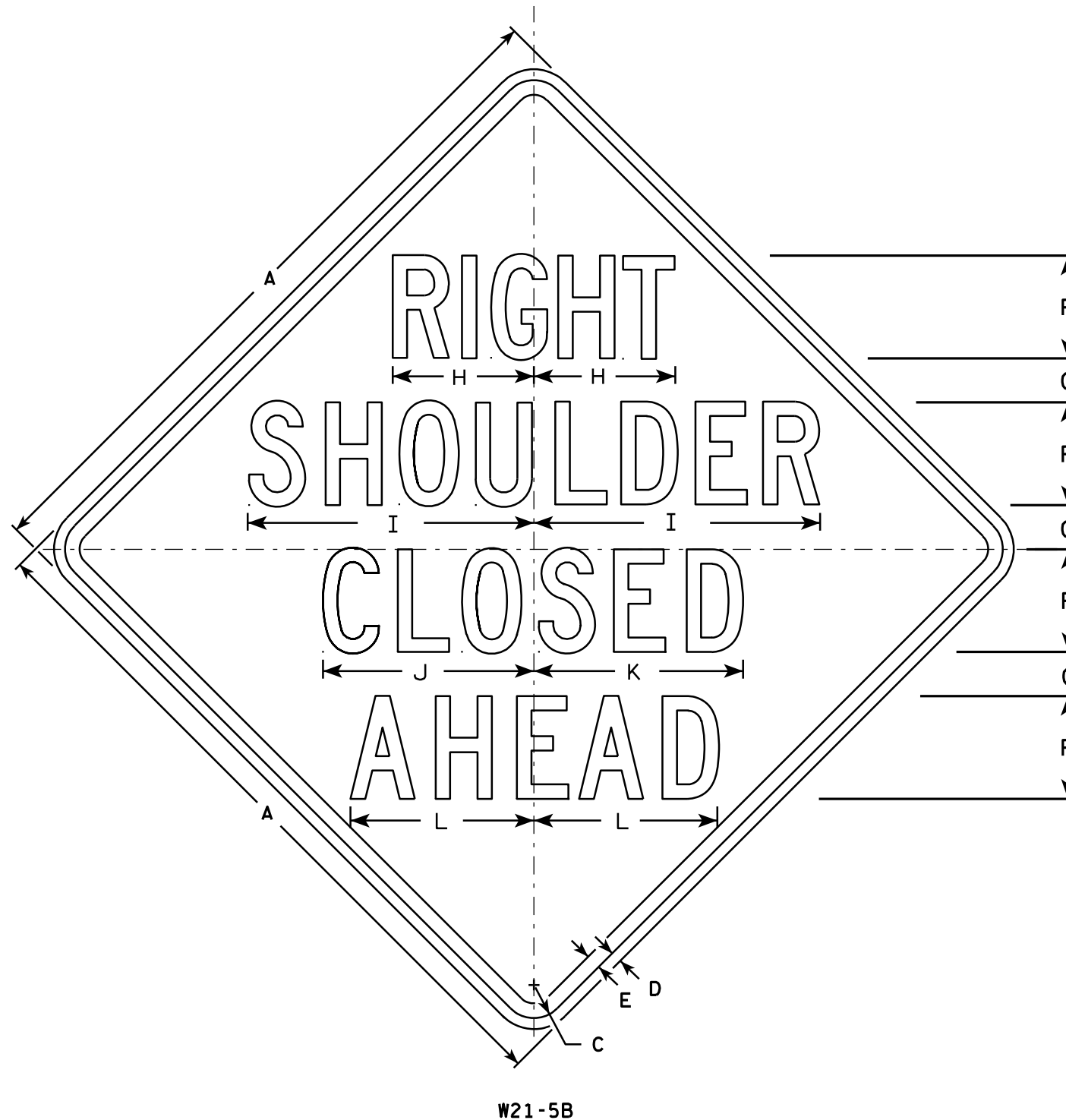
PROJECT NO:

HWY:

COUNTY:

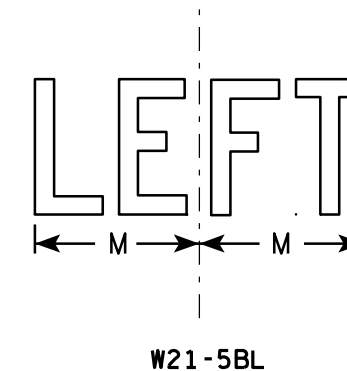
SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

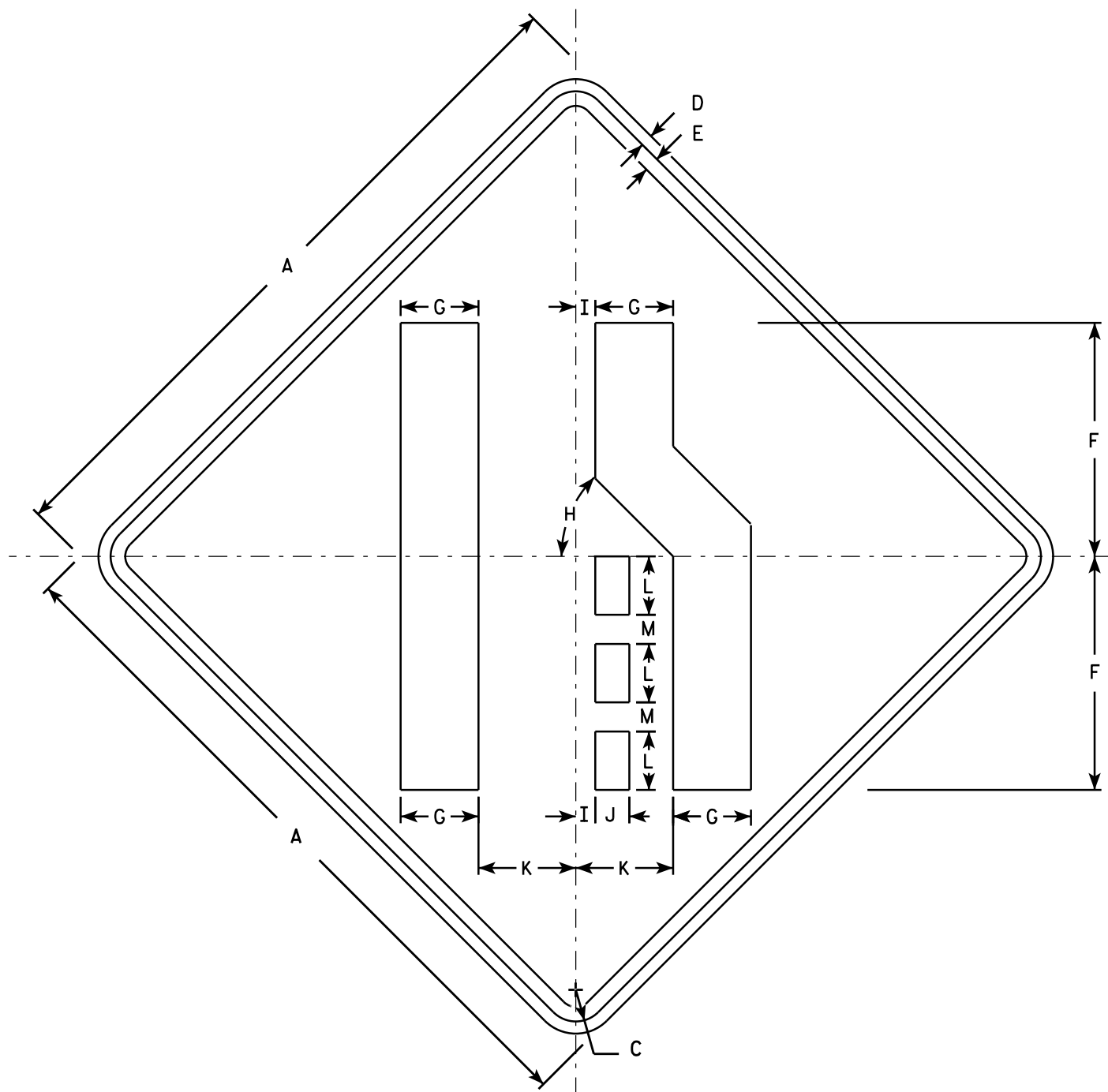


SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	2 1/4	7 3/8	14 1/4	10 1/4	10 1/8	8 7/8	6 1/4														9.0
2S	48		2 1/4	3/4	1	7	3	9 5/8	19 1/2	14 3/8	14 1/4	12 1/2	8 1/2														16.0
2M	48		2 1/4	3/4	1	7	3	9 5/8	19 1/2	14 3/8	14 1/4	12 1/2	8 1/2														16.0
3	48		2 1/4	3/4	1	7	3	9 5/8	19 1/2	14 3/8	14 1/4	12 1/2	8 1/2														16.0
4	48		2 1/4	3/4	1	7	3	9 5/8	19 1/2	14 3/8	14 1/4	12 1/2	8 1/2														16.0
5	48		2 1/4	3/4	1	7	3	9 5/8	19 1/2	14 3/8	14 1/4	12 1/2	8 1/2														16.0

STANDARD SIGN
W21-5B

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/21/11 PLATE NO. W21-5B.3

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---



W04-2R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W04-2L is the same as W04-2R except the symbol is reversed along the vertical centerline.

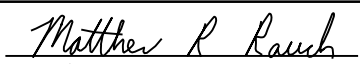
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	12	4	45°	1	1 3/4	5	3	1 1/2														9.0
2S	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
2M	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
3	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
4	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
5	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0

STANDARD SIGN

W04-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED



For State Traffic Engineer

DATE 11/20/13

PLATE NO. W04-2.1

LIST OF DRAWINGS

1. GENERAL PLAN & ELEVATION (1 OF 2)
2. GENERAL PLAN & ELEVATION (1 OF 2)
3. ALIGNMENT PLAN
4. QUANTITIES & CONSTRUCTION DETAILS
5. NOISE BARRIER DETAILS
6. AESTHETIC DETAILS RESIDENTIAL SIDE
7. AESTHETIC DETAILS FREEWAY SIDE (1 OF 2)
8. AESTHETIC DETAILS FREEWAY SIDE (2 OF 2)
9. SUBSURFACE EXPLORATION (1 OF 2)
10. SUBSURFACE EXPLORATION (2 OF 2)

UTILITY LEGEND

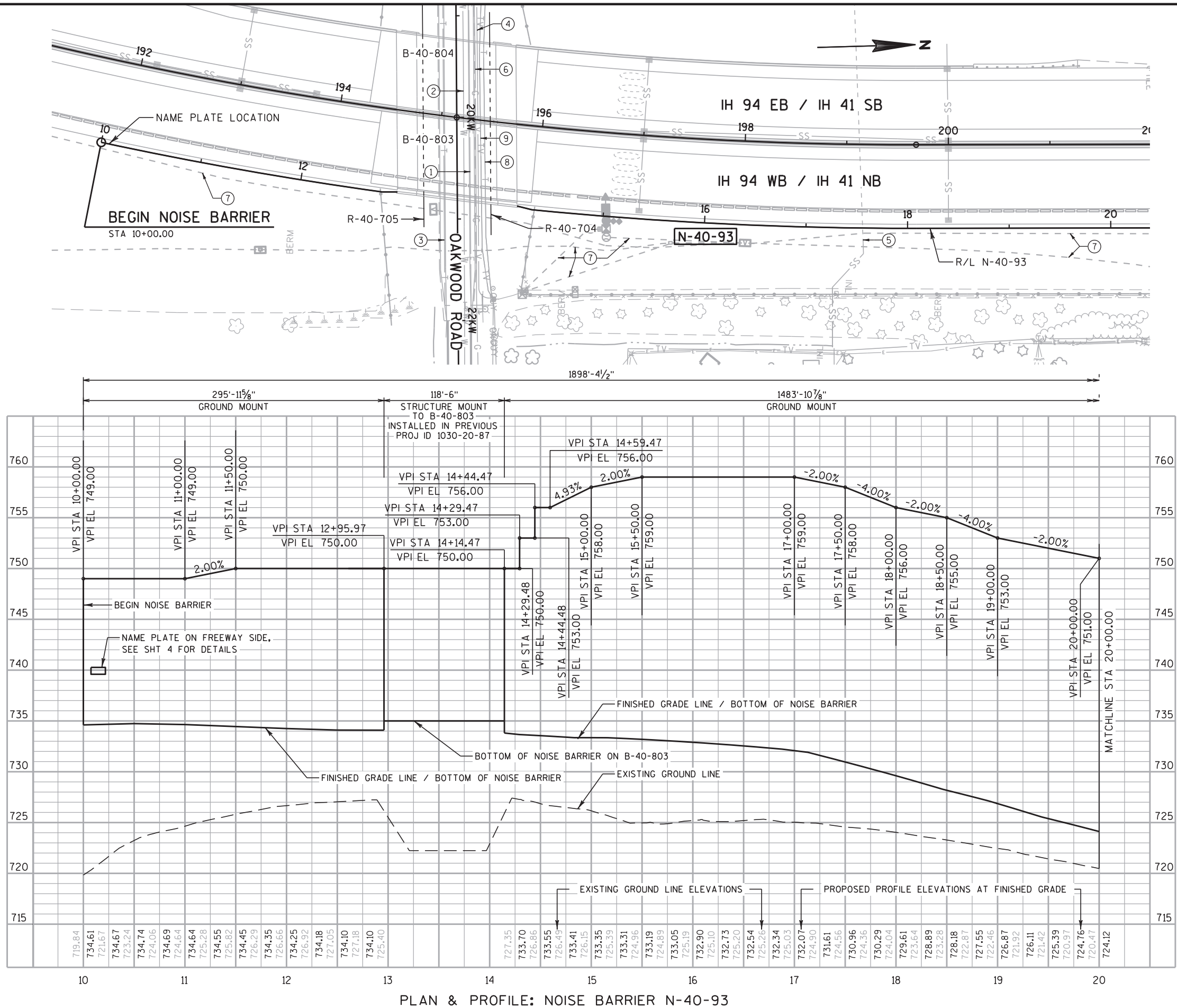
- ① EXISTING WE ENERGIES ELECTRIC LINE TO REMAIN
- ② EXISTING OAK CREEK WATERMAIN TO REMAIN
- ③ EXISTING AT&T WISCONSIN TELEPHONE LINE TO REMAIN
- ④ EXISTING CHARTER CABLE TO REMAIN
- ⑤ EXISTING OAK CREEK DRAINAGE TO REMAIN
- ⑥ EXISTING WE ENERGIES GAS LINE TO REMAIN
- ⑦ EXISTING WISDOT FTMS LINE TO REMAIN
- ⑧ DISCONTINUED AT&T WISCONSIN TELEPHONE LINE
- ⑨ DISCONTINUED CHARTER CABLE LINE



STRUCTURES DESIGN CONTACTS

BRIDGE OFFICE:
WILLIAM DREHER (608) 266-8489
CONSULTANT:
ED MCCRIGHT (414) 272-2426

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
Jacobs MILWAUKEE, WISCONSIN			
ACCEPTED	<i>William C. Dreher</i> CHIEF STRUCTURES DESIGN ENGINEER		1/31/20 DATE
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
NOISE BARRIER S OF RYAN RD/E OF IH 94 WB			
COUNTY	MILWAUKEE	TOWN/CITY/VILLAGE	OAK CREEK
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	KES	DESIGN CK'D.	EKM
DRAWN BY	DAS	PLANS CK'D.	KES
GENERAL PLAN & ELEVATION (1 OF 2)			SHEET 1 OF 10



IH 94 EB / IH 41 SB

IH 94 WB / IH 41 NB

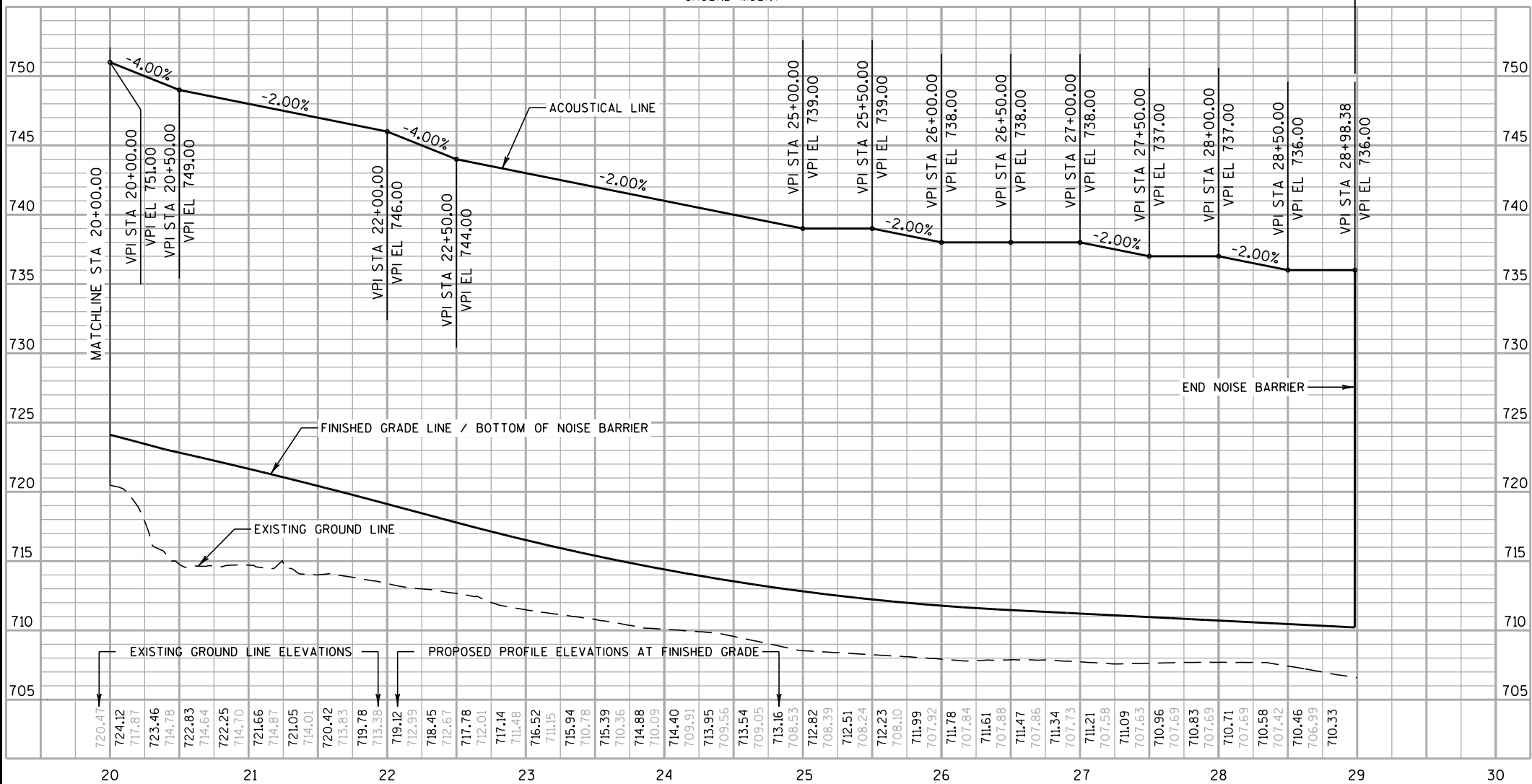
N-40-93

END NOISE BARRIER

STA 28+98.38

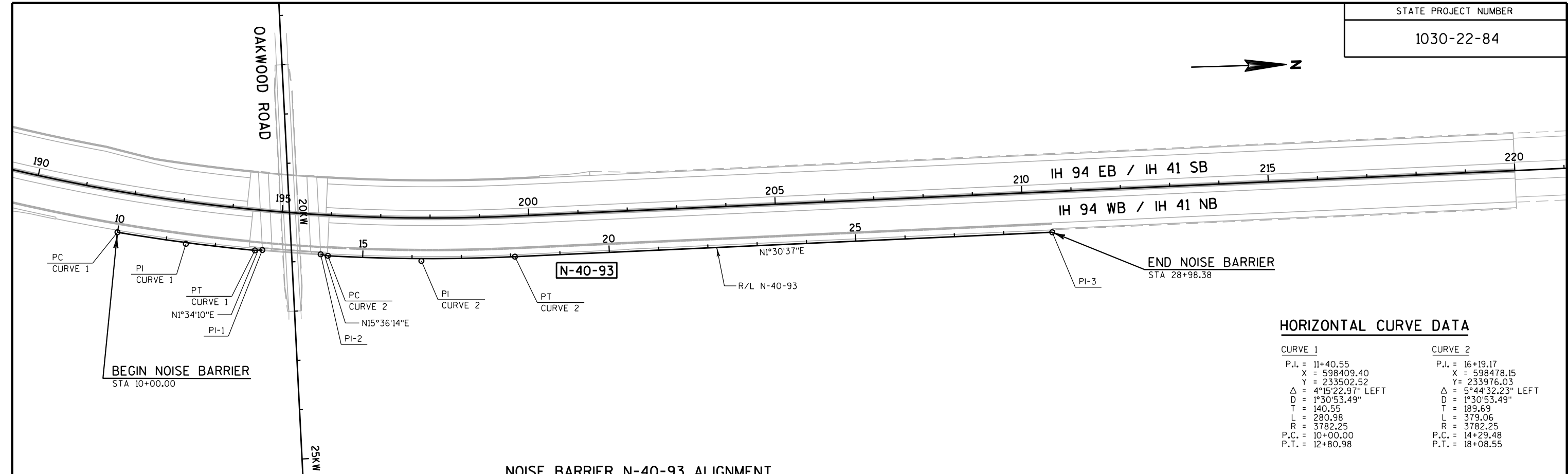
UTILITY LEGEND

⑦ EXISTING WISDOT FTMS LINE TO REMAIN



PLAN & PROFILE: NOISE BARRIER N-40-93

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
		DRAWN BY	DAS
		PLANS CK'D.	KES
GENERAL PLAN & ELEVATION (2 OF 2)		SHEET 2 OF 10	



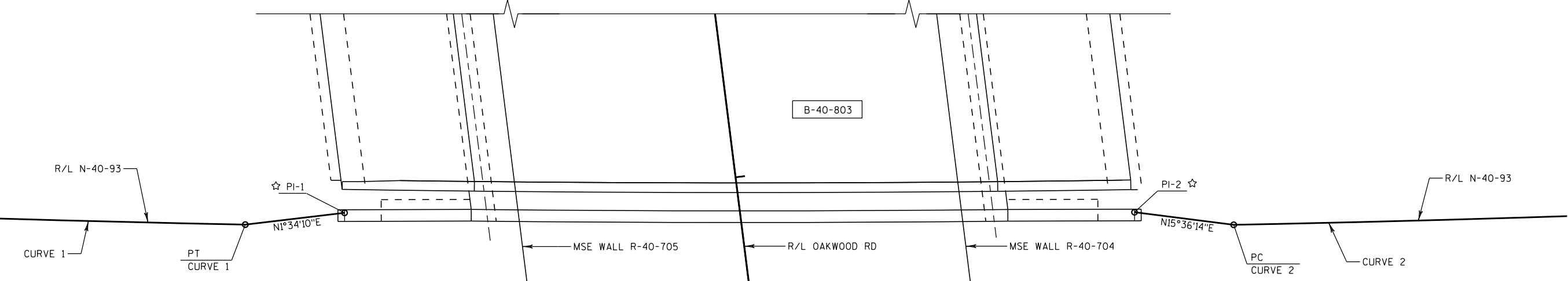
HORIZONTAL CURVE DATA

CURVE 1	CURVE 2
P.I. = 11+40.55	P.I. = 16+19.17
X = 598409.40	X = 598478.15
Y = 233502.52	Y = 233976.03
Δ = 4°15'22.97" LEFT	Δ = 5°44'32.23" LEFT
D = 1°30'53.49"	D = 1°30'53.49"
T = 140.55	T = 189.69
L = 280.98	L = 379.06
R = 3782.25	R = 3782.25
P.C. = 10+00.00	P.C. = 14+29.48
P.T. = 12+80.98	P.T. = 18+08.55

ALIGNMENT DATA

PI NO	STATION	X	Y
PI-1	12+95.97	598433.02	233656.15
PI-2	14+14.48	598450.17	233773.40
PI-3	28+98.38	598511.87	235255.10

NOISE BARRIER N-40-93 ALIGNMENT



NOISE BARRIER N-40-93 ALIGNMENT @ BRIDGE B-40-803

LEGEND

☆ ALIGNMENT POINTS PI-1 & PI-2 ARE GIVEN AT THE FRONT FACE OF NOISE BARRIER POST BASED ON A W10x39 STEEL SECTION LOCATED 1'-0" FROM THE END OF THE BRIDGE WING. SEE B-40-803 BRIDGE PLANS FOR ADDITIONAL INFORMATION.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
ALIGNMENT PLAN		SHEET 3 OF 10	

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

THE CONTRACTOR SHALL PROVIDE COMPLETE DESIGN, PLANS, DETAILS, SPECIFICATIONS, AND SHOP DRAWINGS FOR THE NOISE BARRIER IN ACCORDANCE WITH THE SPECIAL PROVISIONS. THE NOISE BARRIER MANUFACTURER SHALL PROVIDE TECHNICAL ASSISTANCE TO THE CONTRACTOR DURING CONSTRUCTION. THE COST OF FURNISHING THESE ITEMS SHALL BE INCIDENTAL TO THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93".

PLANS, ELEVATIONS AND DETAILS SHOWN ARE INTENDED TO INDICATE LOCATIONS, LENGTHS, HEIGHTS, AND DETAILS COMMON TO THE SYSTEM SELECTED. THE CONTRACTOR SHALL VERIFY THAT THE SYSTEM SELECTED WILL CONFORM TO THE REQUIRED ALIGNMENTS AND DETAILS.

THE NOISE BARRIER IS TO BE DESIGNED USING THE FINISHED GRADE LINE AND THE ACOUSTICAL LINE SHOWN ON THE GENERAL PLAN AND ELEVATION SHEETS.

THE ACOUSTICAL LINE IS THE TOP PAY LIMIT FOR THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93". NOISE BARRIER PLACED ABOVE THE ACOUSTICAL LINE WILL NOT BE MEASURED FOR PAYMENT.

THE FINISHED GRADE LINE IS THE BOTTOM PAY LIMIT FOR THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93". NOISE BARRIER PLACED BELOW THE FINISHED GRADE LINE WILL NOT BE MEASURED FOR PAYMENT.

EXISTING BORING LOGS AND LAB DATA IN THE VICINITY OF THE PROPOSED NOISE BARRIERS HAVE BEEN COMPILED AND INCLUDED IN THE DOCUMENT "GEOTECHNICAL DATA REPORT FOR NOISE BARRIER N-40-93", DATED SEPT 13, 2019. CONTACT JASON DAHLGREN - WISDOT, (262) 521-5349, 141 NW BARSTOW STREET, P.O. BOX 798, WAUKESHA, WI 53187 TO OBTAIN A COPY. THE CONTRACTORS ARE RESPONSIBLE TO REVIEW THE DATA IN THIS REPORT TO HELP ASSESS FIELD DRILLING CONDITIONS AND TO SUPPORT DEVELOPMENT OF SOIL DESIGN PARAMETERS FOR THE NOISE BARRIER FOUNDATION DESIGN.

ALL NOISE BARRIERS SHALL BE DESIGNED IN ACCORDANCE WITH THE CURRENT EDITION OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, INCLUDING ANY INTERIMS BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS.

THE FOLLOWING DESIGN PRESSURES SHALL BE USED IN ACCORDANCE WITH THE SPECIAL PROVISIONS:

28.5 P.S.F. FOR GROUND MOUNTED BARRIERS
37.5 P.S.F. FOR STRUCTURE MOUNTED BARRIERS

REINFORCING STEEL IN THE CONCRETE CORE OF THE NOISE BARRIER PANELS SHALL HAVE A MINIMUM CLEARANCE OF 1 INCH. THE CONCRETE CORE SHALL BE DESIGNED TO RESIST THE LOADS WITHOUT CONSIDERING ANY COMPOSITE ACTION FROM OTHER MATERIAL IN THE PANEL.

BOTTOM NOISE BARRIER PANELS SHALL BE DESIGNED TO SUPPORT THE DEAD LOAD (WEIGHT) OF THE PANELS DIRECTLY ABOVE IT AND ITS OWN DEAD LOAD. THE DEAD LOAD SHALL BE DISTRIBUTED UNIFORMLY ASSUMING SIMPLE BEAM ACTION WITH SUPPORTS AT THE POSTS. BOTTOM PANELS SHALL HAVE A MINIMUM AMOUNT OF PERIMETER REINFORCEMENT OF A #4 BAR WHICH SHALL BE CONTINUOUS AROUND THE CORNERS.

A COMPRESSIBLE BEARING PAD OF 1/4" THICK SHALL BE PROVIDED BETWEEN THE FOUNDATION AND THE BOTTOM PANELS. THE BEARING PADS SHALL BE PREFORMED EPDM RUBBER CONFORMING TO ASTM D-2000, GRADE 2, TYPE A, CLASS A WITH A MINIMUM DUROMETER HARDNESS OF 80. BEARING PADS SHALL BE INCIDENTAL TO THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93".

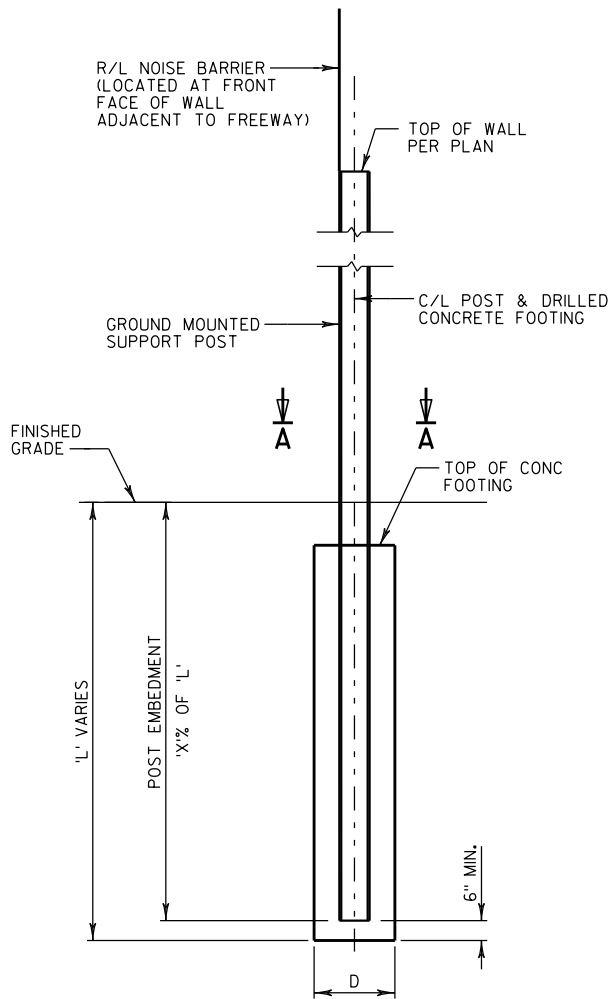
PRECAST CONCRETE PEDESTALS PLACED BETWEEN THE FOUNDATION AND BOTTOM PANELS SHALL BE REINFORCED IF OVER 1'-0" HIGH.

INCLUDE THE COST OF THE STONE PATTERN SURFACE TREATMENT, REVEALS, COATING OF STEEL POSTS AND CONNECTIONS, AND COLORING/STAINING THE PANELS, UNDER THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93".

INSTALL FREE DRAINING GRANULAR MATERIAL AT THE BOTTOM OF THE NOISE BARRIER AS SHOWN IN THE NOISE BARRIER PLANS. FREE DRAINING GRANULAR MATERIAL IS INCIDENTAL TO THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93".

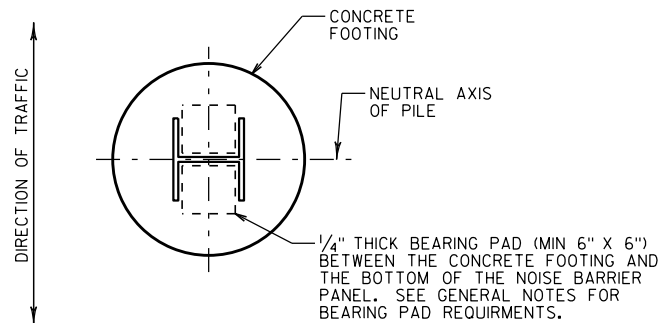
ALL CONCRETE MASONRY FOR NOISE BARRIER FOUNDATIONS IS SUBJECT TO THE QMP REQUIREMENTS FOR CLASS II ANCILLARY CONCRETE. PERFORM QMP TESTING OF CONCRETE MASONRY FOR NOISE BARRIER FOUNDATIONS IN ACCORDANCE WITH SECTION 716 OF THE STANDARD SPECIFICATIONS FOR CLASS II ANCILLARY CONCRETE. QMP TESTING IS INCIDENTAL TO THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93".

NOISE BARRIER NAME PLATE SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93". LOCATE THE NAME PLATE ON THE FREEWAY SIDE OF THE NOISE BARRIER AT THE BEGINNING OF THE BARRIER WALL. FABRICATE AND INSTALL THE NAME PLATE IN ACCORDANCE WITH S.D.D. 12 A 3-10.



SECTION THRU GROUND MOUNTED POST & DRILLED CONC FOOTING

TYPICAL AT EACH POST LOCATION
(NOT TO SCALE)
('D', 'L' AND 'X' TO BE DETERMINED BY SUPPLIER)



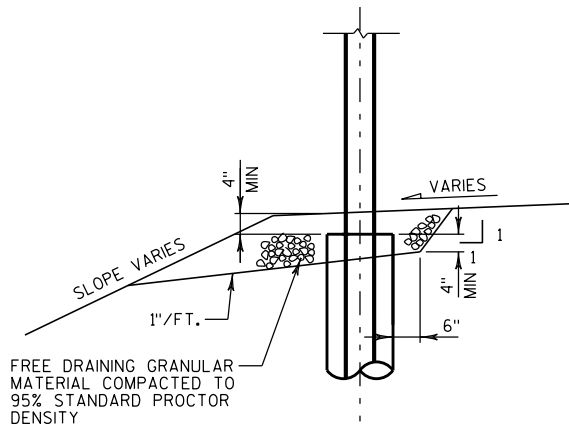
SECTION A-A

(NOT TO SCALE)

TOTAL ESTIMATED QUANTITIES

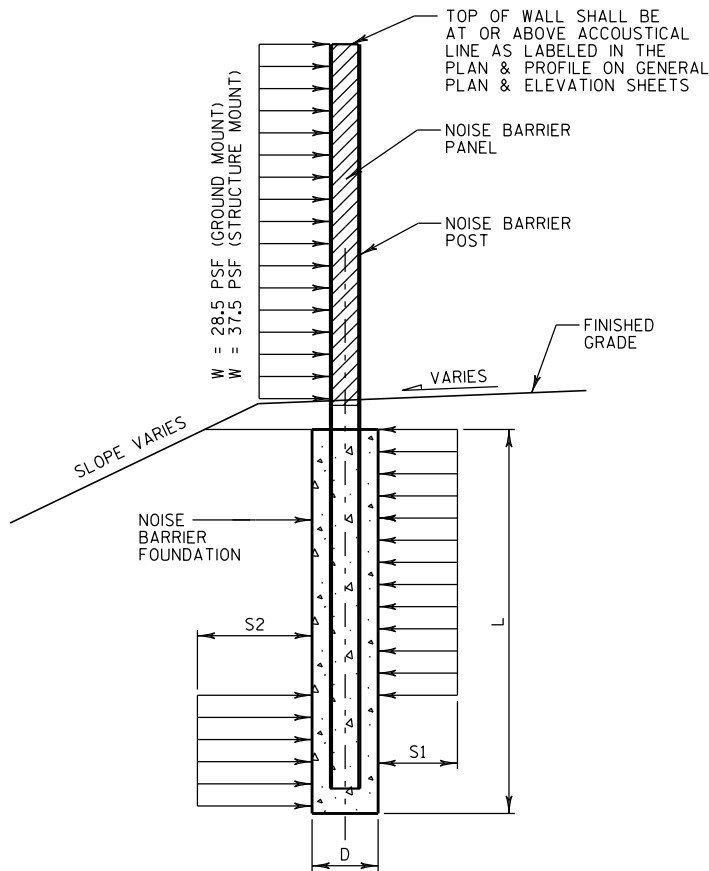
ITEM NUMBER	BID ITEM	UNIT	TOTAL
531.0300.S.0001	NOISE BARRIER DOUBLE-SIDED SOUND ABSORPTIVE N-40-93	SF	43,200

ALL ITEMS ARE CATEGORY ID 9000



POST DRAINAGE BACKFILL DETAIL (SLOPED GRADE)

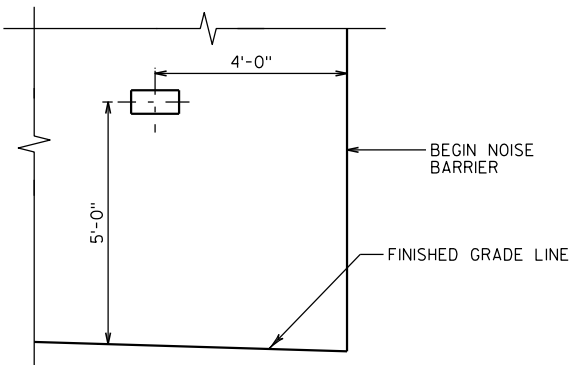
(NOT TO SCALE)



W = DESIGN WIND LOAD
L = NOISE BARRIER FOUNDATION DEPTH
BELOW EXISTING GROUND
D = NOISE BARRIER FOUNDATION DIAMETER
S = ALLOWABLE SOIL PRESSURE

NOISE BARRIER LOADING DIAGRAM

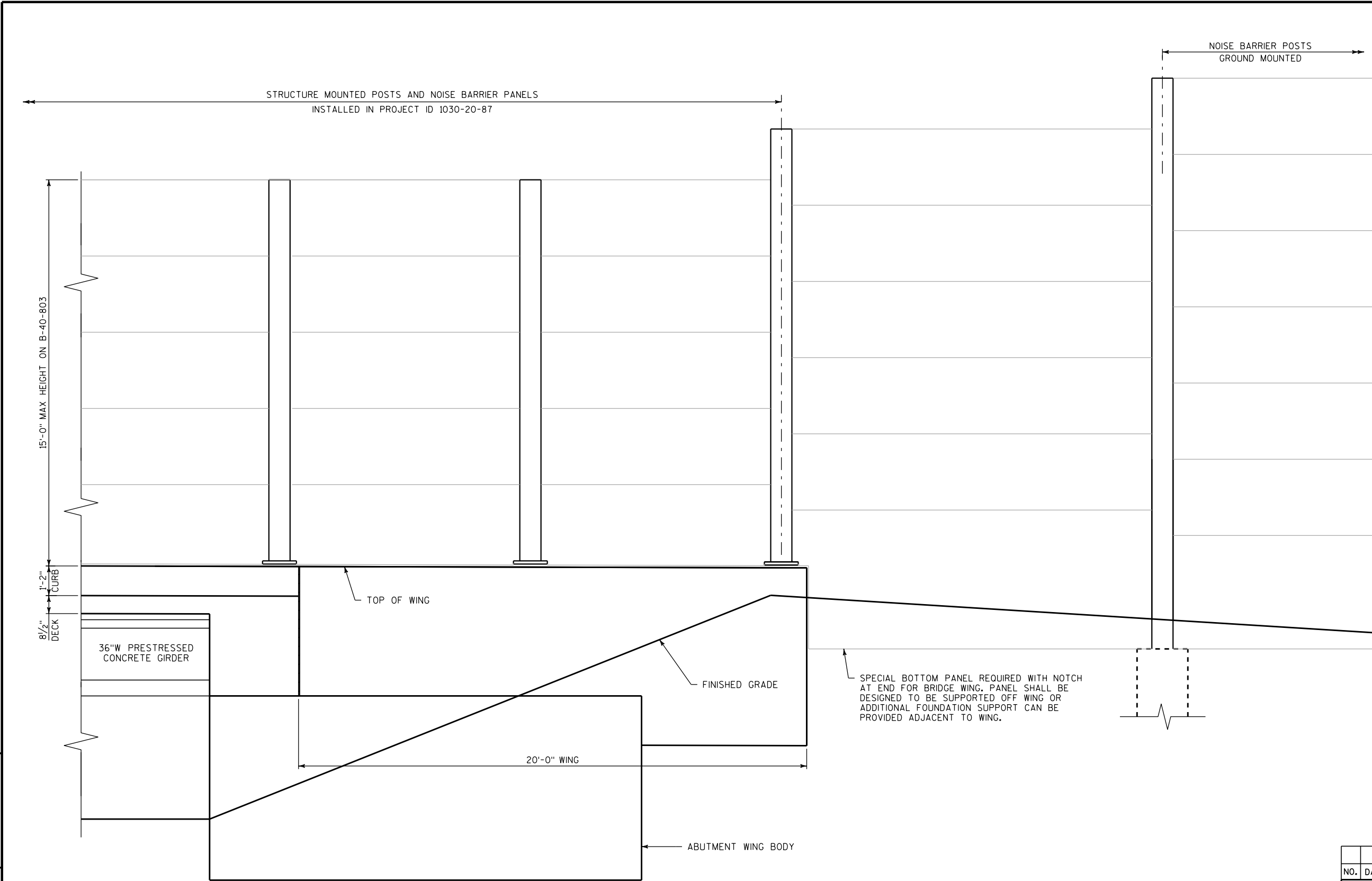
(NOT TO SCALE)



NAME PLATE DETAIL

(LOOKING EAST)

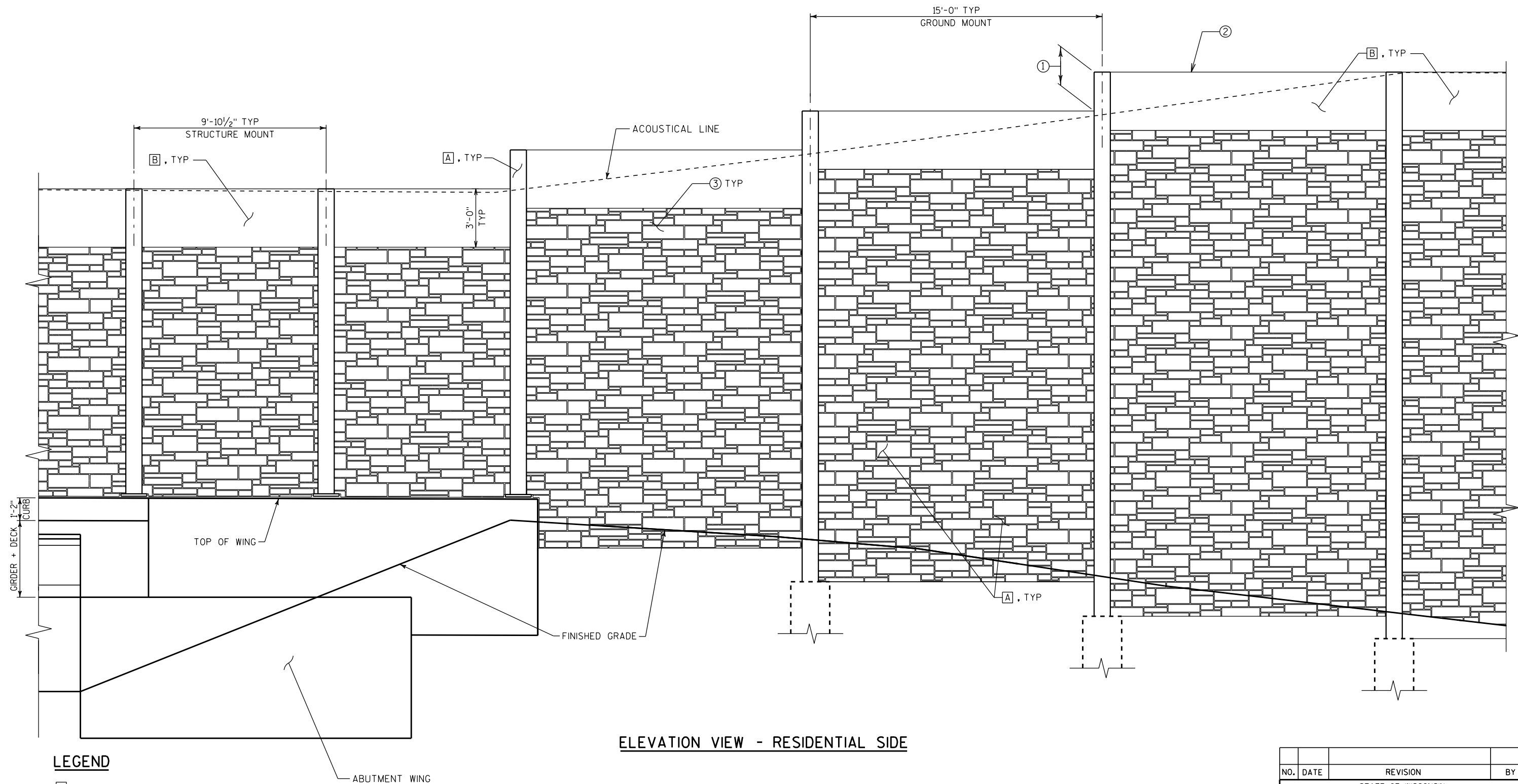
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
QUANTITIES & CONSTRUCTION DETAILS		SHEET 4 OF 10	



STATE PROJECT NUMBER
1030-22-84

NOISE BARRIER ELEVATION VIEW AT END OF BRIDGE B-40-803
NORTH BRIDGE END SHOWN, SOUTH END SIMILAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
NOISE BARRIER DETAILS		SHEET 5 OF 10	

**LEGEND**

[A] BASE COLOR

[B] ACCENT COLOR NO. 1

① STEP TOP OF PANELS FOR GROUND MOUNTED NOISE BARRIER IN INCREMENTS OF 2'-0" UNLESS OTHERWISE SHOWN IN THE NOISE BARRIER PROFILE ELEVATION ON SHEET 1. STEP INCREMENTS LESS THAN 2'-0" SHALL NOT BE PERMITTED UNLESS APPROVED BY THE ENGINEER.

② ADJUST VERTICAL PLACEMENT OF PANELS TO MAXIMIZE HORIZONTAL RUNS, KEEPING THE TOP OF PANELS AT THE SAME ELEVATION.

③ THE RESIDENTIAL SIDE WALL PATTERN SHALL BE A "RANDOM SPLIT EDGE ASHLAR" PATTERN. THE PATTERN SHALL CONSIST OF RANDOM SIZED PIECES RANGING FROM A MINIMUM OF 1/2" HIGH BY 4" LONG TO A MAXIMUM OF 10" HIGH BY 31" LONG WITH A MAXIMUM RELIEF 1/2".

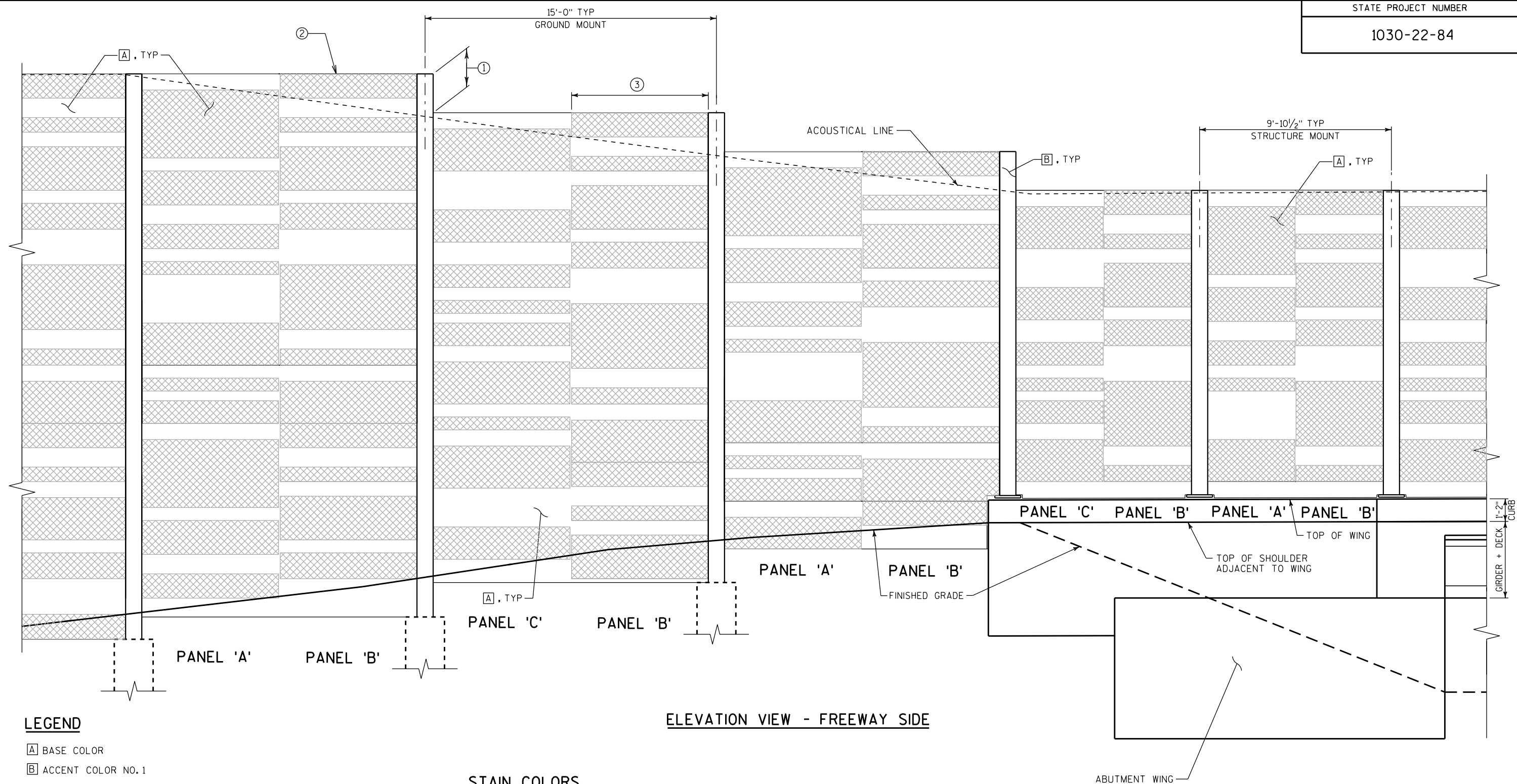
STAIN COLORS

THE FINAL COLORING OF THE NOISE BARRIER FOLLOWING APPLICATION OF THE STAIN SYSTEM SHALL MATCH THE FEDERAL STANDARD COLOR SYSTEM LISTED BELOW:

BASE COLOR - 33564

ACCENT COLOR NO. 1 - 33448

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
AESTHETIC DETAILS RESIDENTIAL SIDE			SHEET 6 OF 10

**LEGEND**

[A] BASE COLOR

[B] ACCENT COLOR NO.1

① STEP TOP OF PANELS FOR GROUND MOUNTED NOISE BARRIER IN INCREMENTS OF 2'-0" UNLESS OTHERWISE SHOWN IN THE NOISE BARRIER PROFILE ELEVATION ON SHEET 1. STEP INCREMENTS LESS THAN 2'-0" SHALL NOT BE PERMITTED UNLESS APPROVED BY THE ENGINEER.

② ADJUST VERTICAL PLACEMENT OF PANELS TO MAXIMIZE HORIZONTAL RUNS, KEEPING THE TOP OF PANELS AT THE SAME ELEVATION.

③ FOR POST SPA > 8'-0" = 0.5 X (POST SPA - POST FLANGE WIDTH - 1")
FOR POST SPA ≤ 8'-0" = POST SPA - POST FLANGE WIDTH

□ PANEL THICKNESS + 0"

▨ PANEL THICKNESS - 3/4" MIN, 1" MAX

STAIN COLORS

THE FINAL COLORING OF THE NOISE BARRIER FOLLOWING APPLICATION OF THE STAIN SYSTEM SHALL MATCH THE FEDERAL STANDARD COLOR SYSTEM LISTED BELOW:

BASE COLOR - 33564

ACCENT COLOR NO.1 - 33448

NOTES

ALTERNATE PANEL PATTERNS AS SHOWN. DO NOT PLACE SAME PATTERN HORIZONTALLY ADJACENT TO EACH OTHER. SEE SHT 8 FOR PANEL PATTERNS.

IF THE WALL HEIGHT IS GREATER THAN 18'-0", PATTERNS SHALL REPEAT VERTICALLY STARTING FROM THE TOP OF WALL AND WORKING DOWNWARD.

ELEVATION VIEW - FREEWAY SIDE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
AESTHETIC DETAILS FREEWAY SIDE (1 OF 2)			SHEET 7 OF 10

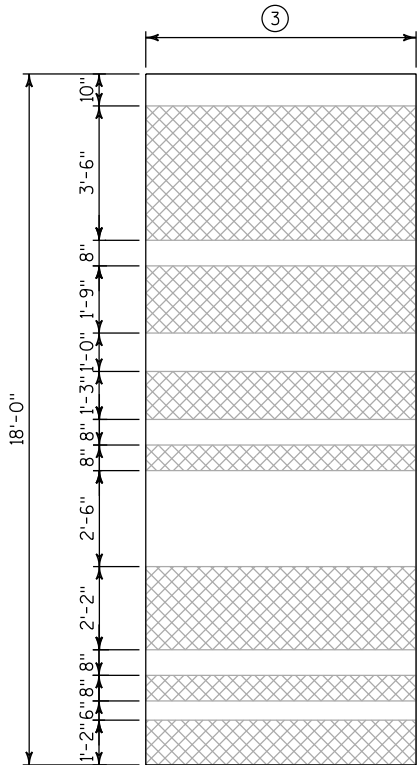
LEGEND

③ FOR POST SPA > 8'-0" = 0.5 X (POST SPA - POST FLANGE WIDTH - 1")
FOR POST SPA ≤ 8'-0" = POST SPA - POST FLANGE WIDTH

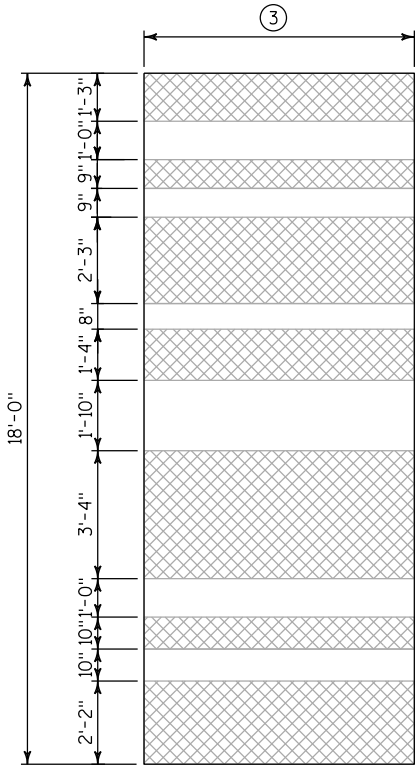
- PANEL THICKNESS + 0"
- PANEL THICKNESS - 3/4" MIN, 1" MAX

NOTES

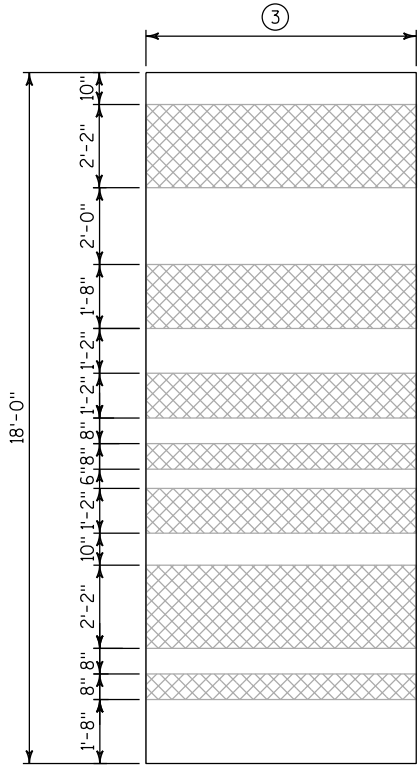
SEE SHEET 7 FOR PANEL PATTERN LOCATIONS.



PANEL 'A' PATTERN

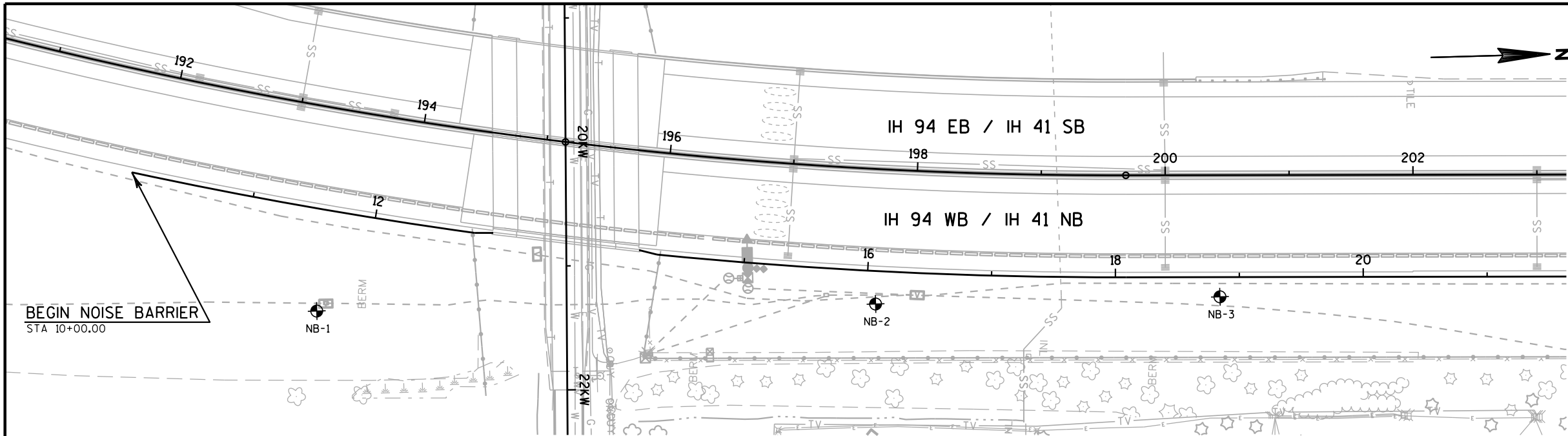


PANEL 'B' PATTERN



PANEL 'C' PATTERN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
AESTHETIC DETAILS FREEWAY SIDE (2 OF 2)		SHEET 8 OF 10	



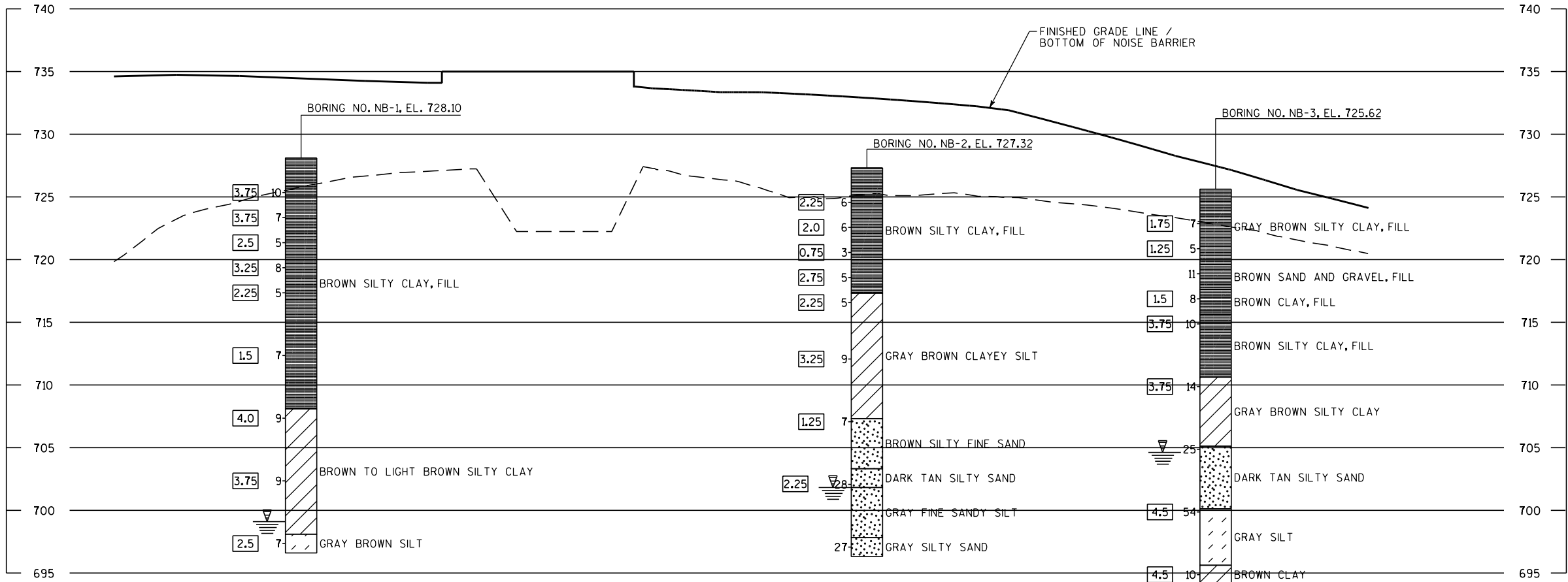
NOTES

THE SUBSURFACE INFORMATION PRESENTED HEREIN IS AN ABBREVIATED VERSION OF THE INFORMATION PRESENTED IN THE GEOTECHNICAL ENGINEERING REPORT. REVIEW THE APPROPRIATE GEOTECHNICAL REPORT AND SOIL BORING LOGS FOR ADDITIONAL SUBSURFACE INFORMATION.

BORING #	DATE COMPLETED	EASTING (X)	NORTHING (Y)
NB-1	8/14/2019	598492	233512
NB-2	8/14/2019	598499	233963
NB-3	8/14/2019	598501	234241

BORINGS COMPLETED BY: WISDOT
REPORT COMPLETED BY: WISDOT
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) MILWAUKEE COUNTY
COORDINATES COLLECTED USING NON-SURVEY GRADE EQUIPMENT

⊕ DENOTES SOIL BORING LOCATION



STATE PROJECT NUMBER

1030-22-84

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL / FILL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.
STA.
ELEVATION
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6
95/6=95 BLOWS FOR 6" PENETRATION
PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.

LEGEND OF BORING

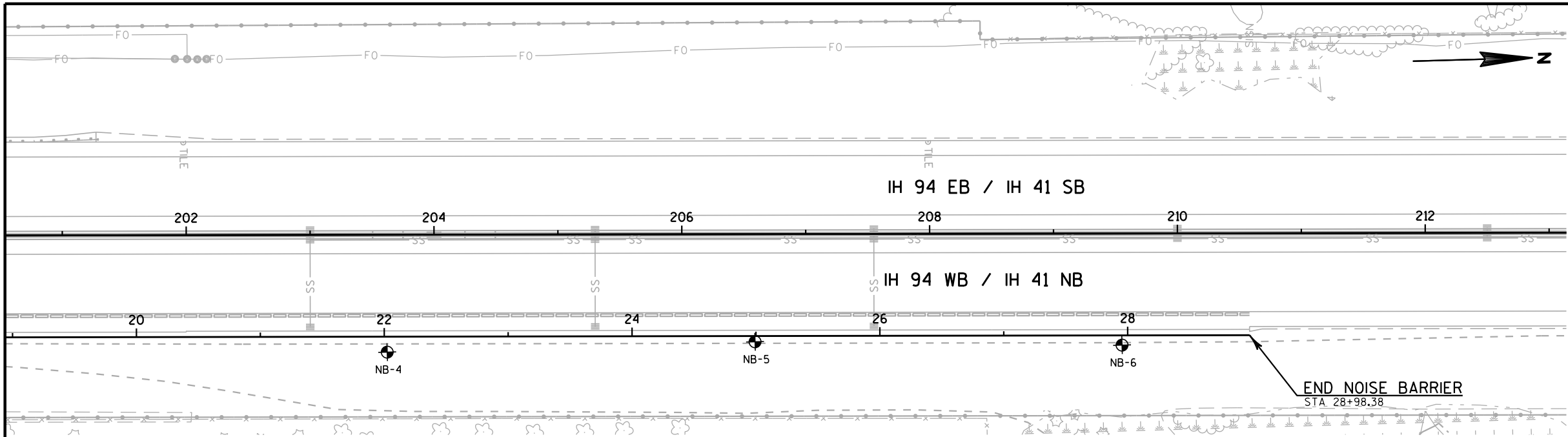
BORING NO.
STA.
ELEV.
UNCONFINED STRENGTH
BLOWS PER FT. USING 140# WT. FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
SUBSURFACE EXPLORATION (1 OF 2)		SHEET 9 OF 10	

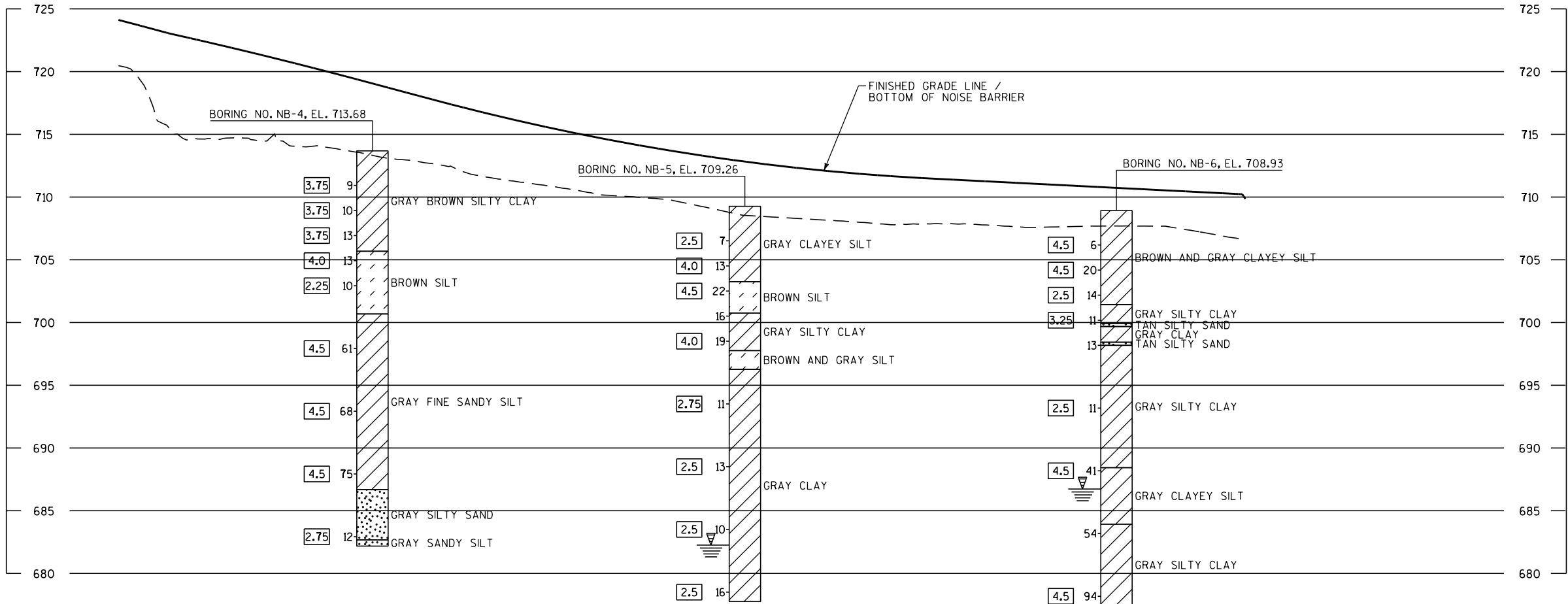


NOTES

THE SUBSURFACE INFORMATION PRESENTED HEREIN IS AN ABBREVIATED VERSION OF THE INFORMATION PRESENTED IN THE GEOTECHNICAL ENGINEERING REPORT. REVIEW THE APPROPRIATE GEOTECHNICAL REPORT AND SOIL BORING LOGS FOR ADDITIONAL SUBSURFACE INFORMATION.

⊗ DENOTES SOIL BORING LOCATION

BORING #	DATE COMPLETED	EASTING (X)	NORTHING (Y)
NB-4	8/14/2019	598506	234559
NB-5	8/15/2019	598506	234856
NB-6	8/15/2019	598517	235152
BORINGS COMPLETED BY: WISDOT			
REPORT COMPLETED BY: WISDOT			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) MILWAUKEE COUNTY			
COORDINATES COLLECTED USING NON-SURVEY GRADE EQUIPMENT			



STATE PROJECT NUMBER

1030-22-84

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL / FILL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.
STA.
ELEVATION
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6
95/6=95 BLOWS FOR 6" PENETRATION
PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.

LEGEND OF BORING

BORING NO.
STA.
ELEV.
UNCONFINED STRENGTH
BLOWS PER FT. USING 140# WT. FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE N-40-93			
DRAWN BY		DAS	PLANS CK'D. KES
SUBSURFACE EXPLORATION (2 OF 2)		SHEET 10 OF 10	

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

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