LAX MAY 2020

PROJECT ID: 5476-00-70
WITH: N/A

COUNTY: VERNON

06

ORDER OF SHEETS

TOTAL SHEETS = 112

N

DESIGN DESIGNATION

A.A.D.T.	2020	=	2515
A.A.D.T.	2040	=	3740
D.H.V.	2040	=	343
D.D.		=	60/40
T.		=	10% (ASSUMED)
DESIGN SPEED		=	60 MPH
ESALS		=	1,163,450

CONVENTIONAL SYMBOLS

PLAN
- CORPORATE LIMITS
- PROPERTY LINE
- LOT LINE
- LIMITED HIGHWAY EASEMENT
- EXISTING RIGHT OF WAY
- PROPOSED OR NEW R/W LINE
- SLOPE INTERCEPT
- REFERENCE LINE (300'EB')
- EXISTING CULVERT
- PROPOSED CULVERT (Box or Pipe)
- COMBUSTIBLE FLUIDS (CAUTION)
- MARSH AREA
- WOODED OR SHRUB AREA

PROFILE
- GRADE LINE
- ORIGINAL GROUND
- MARSH OR ROCK PROFILE (To be noted as such) (ROCK)
- SPECIAL DITCH (LABEL)
- GRADE ELEVATION (95.36)
- CULVERT (Profile View)

UTILITIES
- ELECTRIC (E)
- FIBER OPTIC (FO)
- GAS (G)
- SANITARY SEWER (SAN)
- STORM SEWER (SS)
- TELEPHONE (T)
- WATER (W)
- UTILITY PEDESTAL
- POWER POLE
- TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

STH 162 - STH 35

(S CHIPMUNK COULEE CR BR B-62-0064)

CTH K

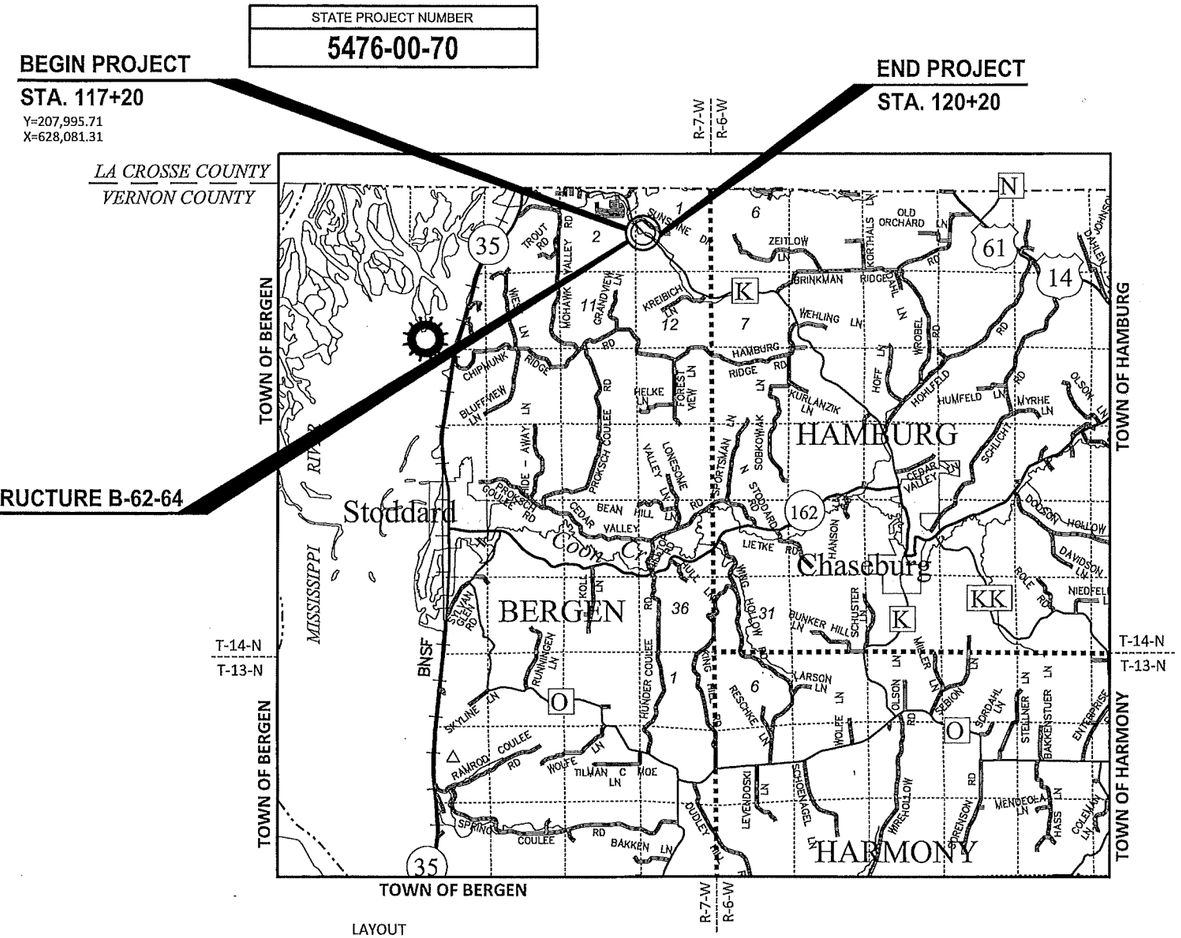
VERNON COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5476-00-70	—	—

STATE PROJECT NUMBER
5476-00-70

BEGIN PROJECT
STA. 117+20
Y=207,995.71
X=628,081.31

END PROJECT
STA. 120+20



LAYOUT

SCALE 0 2 MI

TOTAL NET LENGTH OF CENTERLINE = 0.057 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, VERNON COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCE MAY BE USED AS GROUND DISTANCES.

ELEVATION SHOWN ON THIS PLAN ARE REFERENCE TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD (2012).

ACCEPTED FOR

COUNTY of VERNON

1-14-20 (Date) (Highway Commissioner)

ORIGINAL PLANS PREPARED BY

JEWELL
associates engineers, inc
Engineers - Architects - Surveyors

WISCONSIN
ROBERT B. HANOLD
E-45655
PRAIRIE DU SAC
WI
PROFESSIONAL ENGINEER
1/24/20

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	JEWELL ASSOICATES ENGINEERS, INC.
Designer	JEWELL ASSOICATES ENGINEERS, INC.
Project Manager	ALEIGHA BURG, P.E.
Regional Examiner	SW REGION
Regional Supervisor	OSCAR I. WINGER

APPROVED FOR THE DEPARTMENT
DATE: 1/30/2020 (Signature)

E

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

UNLESS SHOWN OTHERWISE, DISTURBED AREAS SHOWN WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B), SEEDED (USE SEED MIX NO. 20), AND MULCHED/EROSION MATTED AS DIRECTED BY THE ENGINEER. ALL POST CONSTRUCTION WET AREAS SHALL BE SEEDED WITH SEEDING MIXTURE NO. 60.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE SHALL BE PLACED PRIOR TO CONSTRUCTION AND SHALL BE IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH/EROSION MAT ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATION OF ALL PERMANENT SIGNING SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

WETLANDS ARE PRESENT IN THE PROJECT LIMITS. THE CONTRACTOR SHALL NOT OPERATE EQUIPMENT OR STOCKPILE MATERIALS BEYOND THE EXISTING SLOPE INTERCEPT FROM STA. 116+80 - STA. 118+18, RT.

4-INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2¼-INCH LOWER LAYER AND A 1¾-INCH UPPER LAYER. THE NOMINAL SIZE AGGREGATE USED FOR THE LOWER LAYER SHALL BE 12.5 MM.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER IN THE FIELD.

ASPHALTIC SURFACE QUANTITIES WERE CALCULATED USING 115 LB/SY/IN.

CURVE DATA IS BASED ON THE ARC DEFINITIONS.

CONTACTS

WISDOT
WISCONSIN DEPARTMENT OF TRANSPORTATION
3550 MORMON COULEE ROAD
LA CROSSE, WI 54601
ATTN: ALEIGHA BURG, P.E.
PH: (608) 317-9083
EMAIL: aleigha.burg@dot.wi.gov

DESIGN CONSULTANT
JEWELL ASSOCIATES ENGINEERS, INC.
560 SUNRISE DRIVE
SPRING GREEN, WI 53588
ATTN: ROBERT HANOLD, P.E.
PHONE: (608) 588-7484
CELL: (608) 606-3568
EMAIL: robert.hanold@jewellassoc.com

VERNON COUNTY HIGHWAY DEPARTMENT
VERNON COUNTY HIGHWAY DEPARTMENT
602 N. MAIN ST.
VIROQUA, WI 54665
ATTN: PHIL HEWITT
PH: (608) 637-5452
EMAIL: phil.hewitt@vernoncounty.org

DNR LIAISON
STATE OF WISCONSIN
DNR SERVICE CENTER
3550 MORMON COULEE ROAD
LA CROSSE, WI 54601
ATTN: KAREN KALVELAGE
PHONE: (608) 406-7880
EMAIL: karen.kalvelage@wisconsin.gov

UTILITIES

ELECTRIC
VERNON ELECTRIC COOPERATIVE
ATTN:MARK SEE
110 SAUGSTAD ROAD
WESTBY, WI 54667
PH: (608) 634-3121
EMAIL: msee@vernonelectric.org

TELEPHONE
CENTURYLINK
ATTN: TOM MURRAY
333 N FRONT STREET
LA CROSSE, WI 54601
OFFICE: (608) 615-4169
EMAIL: tom.l.murray@centurylink.com

COMMUNICATION LINE
MEDIACOM WISCONSIN, LLC
ATTN: CRAIG EGGERT
1240 HWY 52 SOUTH
CHATFIELD, MN 55923
OFFICE: (563) 419-5160
EMAIL: ceggert@mediacomcc.com

TELEPHONE
COON VALLEY FARMERS TELEPHONE COMPANY
ATTN: TRAVIS FRONK
105 CENTRAL AVE.
COON VALLEY, WI 54623
OFFICE: (608) 452-3101
EMAIL: cvt@mwt.net

DIGGERS HOTLINE
Dial 811 or (800) 242-8511
www.DiggersHotline.com

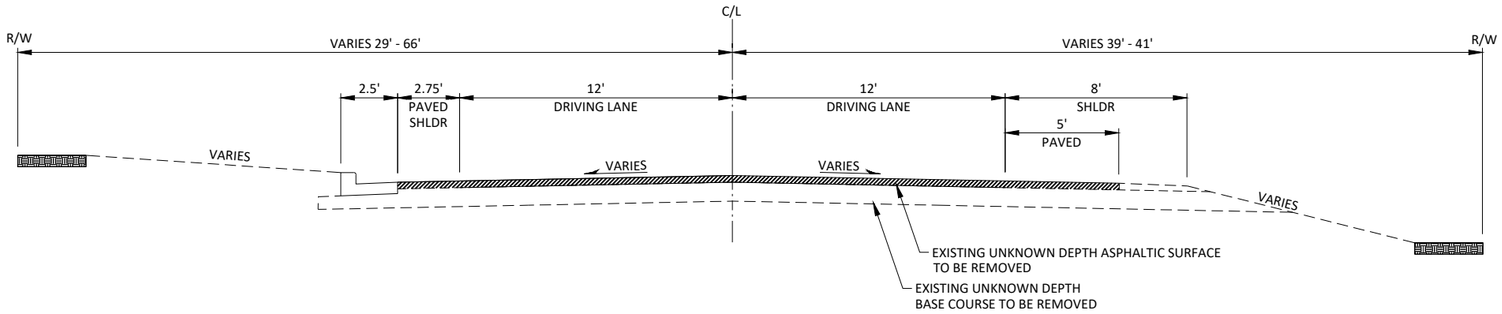
LIST OF STANDARD ABBREVIATIONS

ABUT	Abutment	INV	Invert	RDWY	Roadway
AC	Acre	IP	Iron Pipe or Pin	SALV	Salvaged
AGG	Aggregate	IRS	Iron Rod Set	SAN S	Sanitary Sewer
AH	Ahead	JT	Joint	SEC	Section
<	Angle	JCT	Junction	SHLDR	Shoulder
ASPH	Asphaltic	LHF	Left-Hand Forward	SHR	Shrinkage
AVG	Average	L	Length of Curve	SW	Sidewalk
ADT	Average Daily Traffic	LIN FT or LF	Linear Foot	S	South
BAD	Base Aggregate Dense	LC	Long Chord of Curve	SQ	Square
BK	Back	MH	Manhole	SF or SQ FT	Square Feet
BF	Back Face	MB	Mailbox	SY or SQ YD	Square Yard
BM	Bench Mark	ML or M/L	Match Line	STD	Standard
BR	Bridge	N	North	SDD	Standard Detail Drawings
C or C/L	Center Line	Y	North Grid Coordinate	STH	State Trunk Highways
CC	Center to Center	O.A.L.	Overall Length	STA	Station
CTH	County Trunk Highway	OD	Outside Diameter	SS	Storm Sewer
CR	Creek	PLE	Permanent Limited Easement	SG	Subgrade
CR	Crushed	PT	Point	SE	Superelevation
CY or CU YD	Cubic Yard	PC	Point of Curvature	SL or S/L	Survey Line
CP	Culvert Pipe	PI	Point of Intersection	SV	Septic Vent
C & G	Curb and Gutter	PRC	Point of Reverse Curvature	T	Tangent
D	Degree of Curve	PT	Point of Tangency	TEL	Telephone
DHV	Design Hour Volume	POC	Point On Curve	TEMP	Temporary
DIA	Diameter	POT	Point on Tangent	TI	Temporary Interest
E	East	PVC	Polyvinyl Chloride	TLE	Temporary Limited Easement
X	East Grid Coordinate	PCC	Portland Cement Concrete	t	Ton
ELEC	Electric (al)	LB	Pound	T or TN	Town
EL or ELEV	Elevation	PSI	Pounds Per Square Inch	TRANS	Transition
ESALS	Equivalent Single Axle Loads	PE	Private Entrance	TL or T/L	Transit Line
EBS	Excavation Below Subgrade	R	Radius	T	Trucks (percent of)
ESTR	Existing Sign to Remain	RR	Railroad	TYP	Typical
FF	Face to Face	R	Range	UNCL	Unclassified
FE	Field Entrance	RL or R/L	Reference Line	UG	Underground Cable
F	Fill	RP	Reference Point	USH	United States Highway
FG	Finished Grade	RCCP	Reinforced Concrete Culvert	VAR	Variable
FL or F/L	Flow Line		Pipe	V	Velocity or Design Speed
FT	Foot	REQ'D	Required	VERT	Vertical
FTG	Footing	RES	Residence or Residential	VC	Vertical Curve
GN	Grid North	RW	Retaining Wall	VOL	Volume
HT	Height	RT	Right	WM	Water Main
CWT	Hundredweight	RHF	Right-Hand Forward	WV	Water Valve
HYD	Hydrant	R/W	Right-of-Way	W	West
INL	Inlet	R	River	WB	Westbound
ID	Inside Diameter	RD	Road	YD	Yard

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

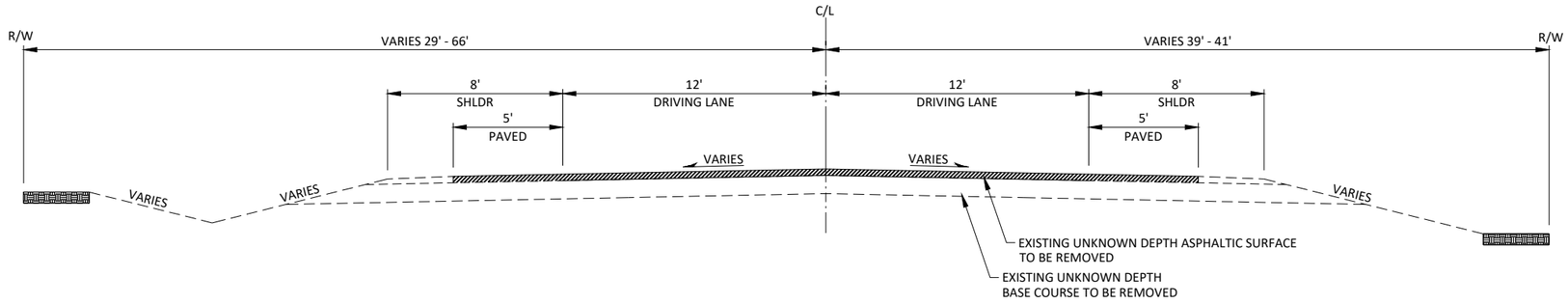
TOTAL PROJECT AREA= 0.80 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.65 ACRES

2



TYPICAL EXISTING SECTION

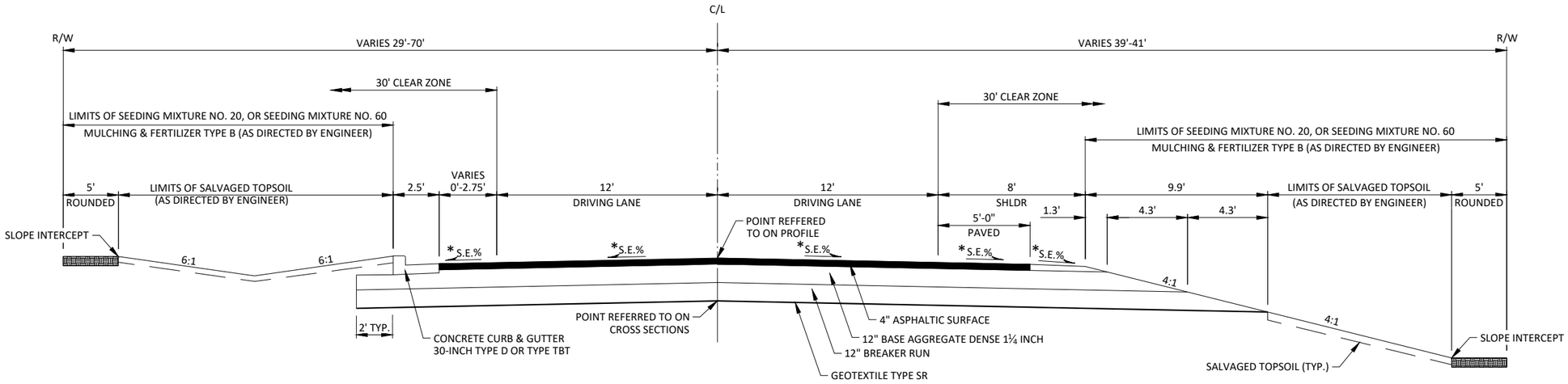
CTH K
STA. 117+20 - STA. 117+70



TYPICAL EXISTING SECTION

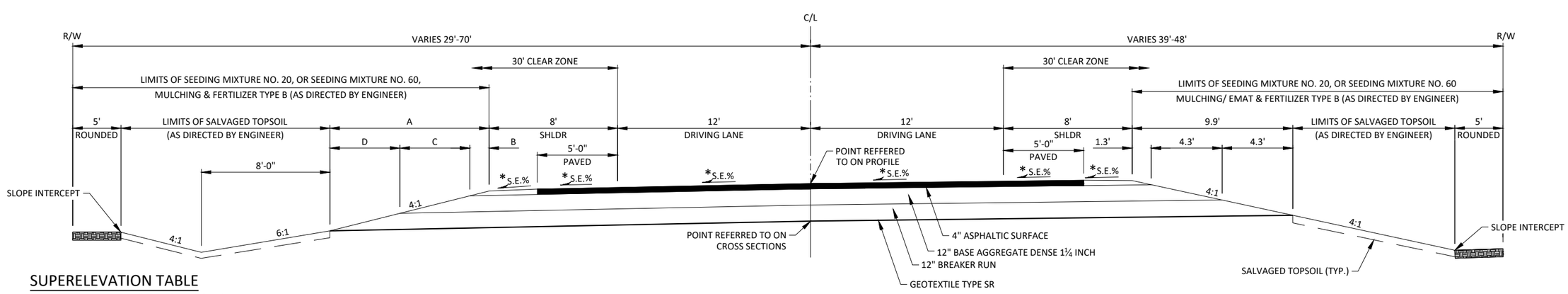
CTH K
STA. 117+70 - STA. 120+20

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	TYPICAL EXISTING SECTIONS	SHEET 3	E



TYPICAL FINISHED SECTION WITH CURB & GUTTER

CTH K
STA. 117+20 - STA. 118+32
* SEE SUPERELEVATION TABLE



TYPICAL FINISHED SECTION

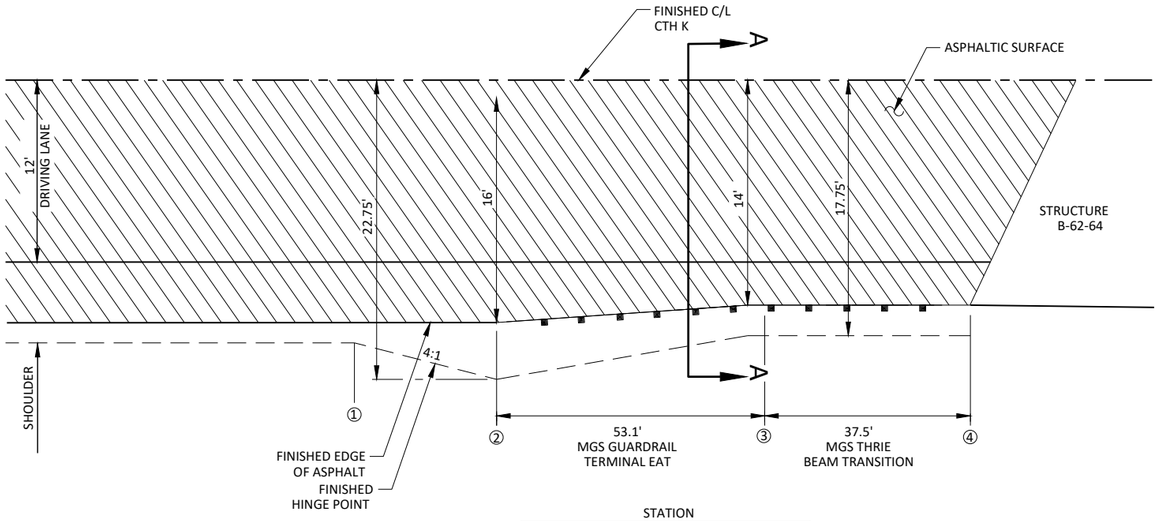
CTH K
STA. 118+32 - STA. 120+20
* SEE SUPERELEVATION TABLE

SUPERELEVATION TABLE

STATION	LEFT	RIGHT	"A" (FT.)	"B" (FT.)	"C" (FT.)	"D" (FT.)
116+51	MATCH EXISTING	MATCH EXISTING	-	-	-	-
117+00	2.0%	2.0%	-	-	-	-
117+20	2.0%	2.0%	-	-	-	-
117+50	2.0%	0.7%	-	-	-	-
118+00	2.0%	1.6%	-	-	-	-
118+10	2.0%	2.0%	-	-	-	-
118+50	2.8%	2.8%	-	-	-	-
119+00	3.9%	3.9%	-	-	-	-
119+07	4.0%	4.0%	11.0	1.6	4.7	4.7
119+50	5.6%	5.6%	11.0	1.6	4.7	4.7
119+60	6.0%	6.0%	12.1	1.7	5.2	5.2
120+00	6.0%	6.0%	12.3	1.7	5.3	5.3
120+50	6.0%	6.0%	12.3	1.7	5.3	5.3
121+00	6.0%	6.0%	12.3	1.7	5.3	5.3
121+50	6.0%	6.0%	12.3	1.7	5.3	5.3
122+00	6.0%	6.0%	12.3	1.7	5.3	5.3
122+10	6.0%	6.0%	12.3	1.7	5.3	5.3
122+50	6.0%	6.0%	12.3	1.7	5.3	5.3
122+71	MATCH EXISTING	MATCH EXISTING	12.3	1.7	5.3	5.3

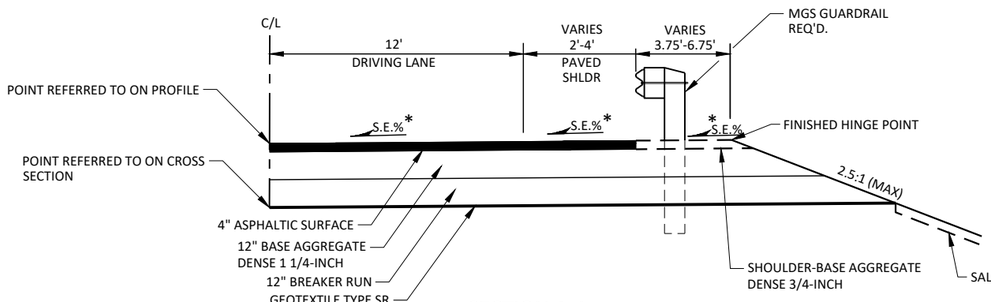
THE LOW SIDE SHOULDER SLOPE ON SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION WHEN THE SUPERELEVATION IS GREATER THAN 0.04 FT./FT. IF THE SUPERELEVATION IS LESS THAN OR EQUALS 0.04 FT./FT., THEN THE LOW SIDE SHOULDER SLOPE IS 0.04 FT./FT. THE HIGH SIDE SHOULDER SLOPE ON THE SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION.

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	TYPICAL FINISHED SECTIONS	SHEET 4	E

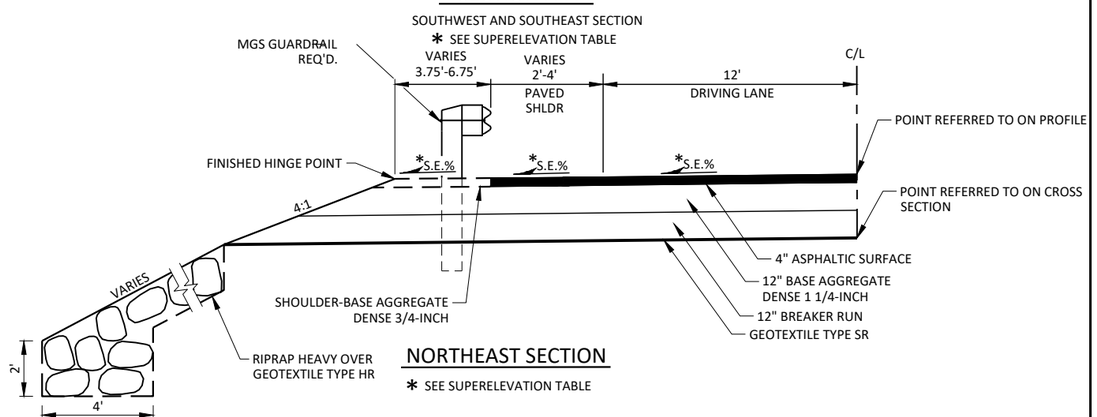


		STATION			
QUADRANT	LOCATION	①	②	③	④
SOUTHWEST	MAINLINE, RT.	117+13	117+25	117+78	118+16
SOUTHEAST	MAINLINE, RT.	120+12	119+92	119+40	119+03
NORTHEAST	MAINLINE, LT.	122+70	122+51	121+98	119+19

BEAMGUARD LAYOUT DETAIL

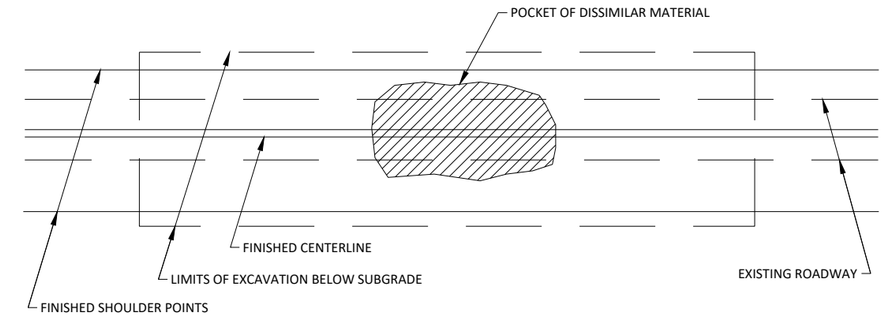


SECTION A-A

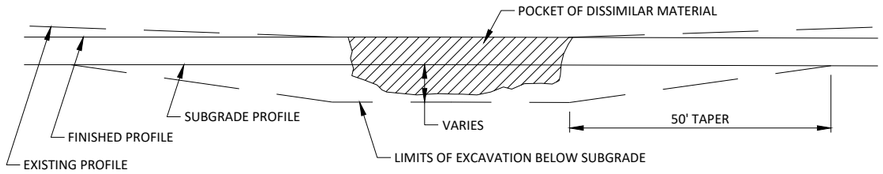


NORTHEAST SECTION

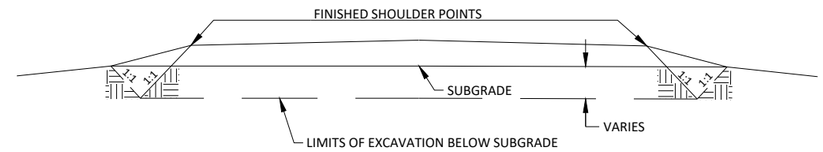
* SEE SUPERELEVATION TABLE



PLAN VIEW



PROFILE VIEW



CROSS SECTION VIEW

1. EXACT LOCATION OF E.B.S. (EXCAVATION BELOW SUBGRADE) SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. E.B.S. AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
3. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL E.B.S. IS COMPLETED. LATERAL LIMITS OF EXCAVATION SHALL BE THE SUBGRADE SHOULDER POINTS.

EXCAVATION BELOW SUBGRADE (E.B.S.) DETAIL

LEGEND

XXXXXXXXX SAWING ASPHALT

LIGHT RIPRAP OVER GEOTEXTILE TYPE R (CAT 010)

CURVE 2
PI STA. = 1+44.35
Y = 207,978.52
X = 628,157.85
R = 60.00
D = 95°29'35"
DELTA = 51°47'51"
L = 54.24
T = 29.13
C = 52.41
PC STA. = 1+15.22
Y = 207,958.68
X = 628,136.51
PT STA. = 1+69.46
Y = 208,007.55
X = 628,155.46

C/L STA. 117+84.71 = C/L STA. 1+00 C.E.

FINISHED C/L CTH K

Y = 208,012.64
X = 628,084.83

LANDSCAPING & SIGN TO REMAIN

SLOPE INTERCEPT

EXISTING C/L C.E.

N47°05'36"E

N04°42'15"W

(ASPHALT)

TLE REQ'D.

CURVE 2

FINISHED C/L C.E.

R = 7'

PLE REQ'D.

BEGIN CONSTRUCTION
STA. 1+14.50
Y = 207,958.19
X = 628,135.99

Y = 207,946.95
X = 628,156.68

END CONSTRUCTION
STA. 1+82.93
Y = 208,020.97
X = 628,154.36

6' X 6'

* PAY LIMITS FOR STEEL THRIE BEAM STRUCTURE APPROACH (L=18.75')

** PAY LIMITS FOR STEEL PLATE BEAM GUARD SHORT RADIUS (L=25')

*** PAY LIMITS FOR STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL (L=13')

DO NOT INSTALL HEIGHT TRANSITION BETWEEN STEEL THRIE BEAM STRUCTURE APPROACH & STEEL PLATE BEAM GUARD SHORT RADIUS.

706 / 704 / 702 / 700 / 698

10.00%

EXISTING C/L PROFILE C.E.

STA. 1+82.93
EL. 704.20
MATCH EXISTING

PI STA 1+55.95
EL 701.50
L=50.00
K=6.18

PT STA 1+80.95
EL 704.00

FINISHED C/L PROFILE C.E. STA. 117+85, LT.

1.91%

EXISTING GROUNDLINE C.E. STA. 117+85, LT.

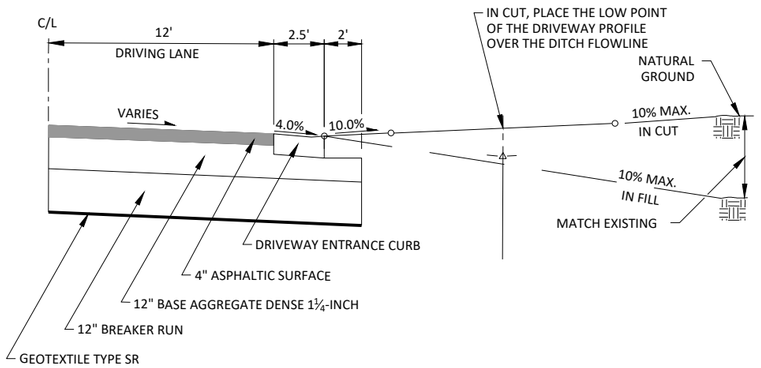
MATCH EDGE OF FINISHED CURB (CTH K) STA. 1+14.50 EL. 700.71

PC STA 1+80.95
EL 701.02

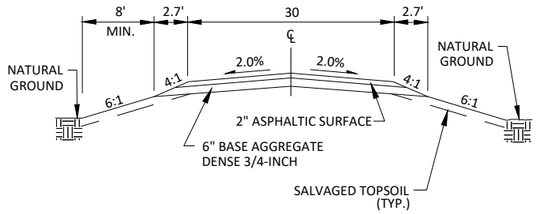
EXISTING GROUNDLINE ELEVATION

FINISHED C/L ELEVATION

0+80	1+00	1+20	1+40	1+60	1+80	2+00
	700.70	700.07 / 700.82	700.09 / 701.26	701.58 / 702.26	703.83 / 703.91	706.39

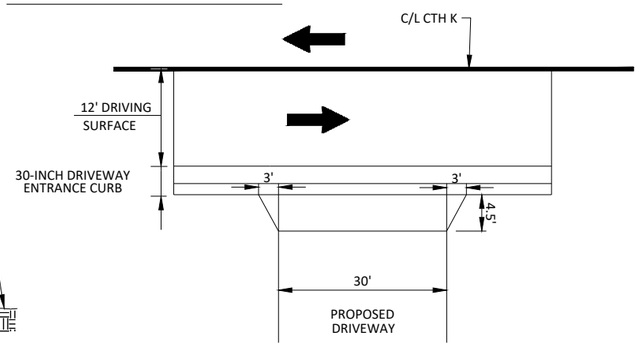


TYPICAL C.E. PROFILE



TYPICAL CROSS-SECTION FOR C.E.

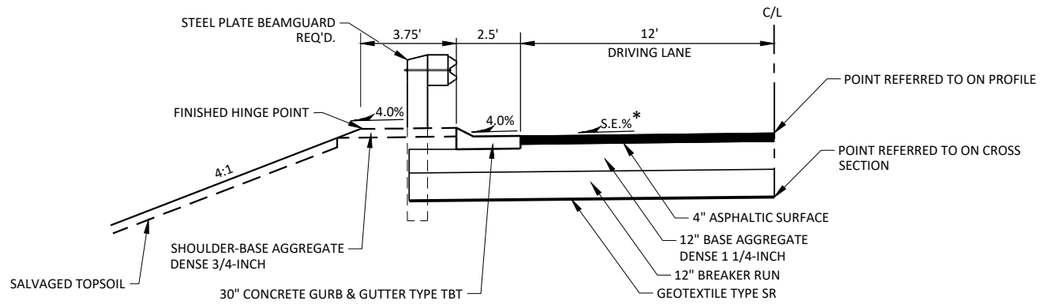
C.E. - STA. 117+78, LT.



PLAN VIEW

APPROACH AT C.E.

TYPICAL PROPERTY ENTERANCE (C.E.) DETAILS

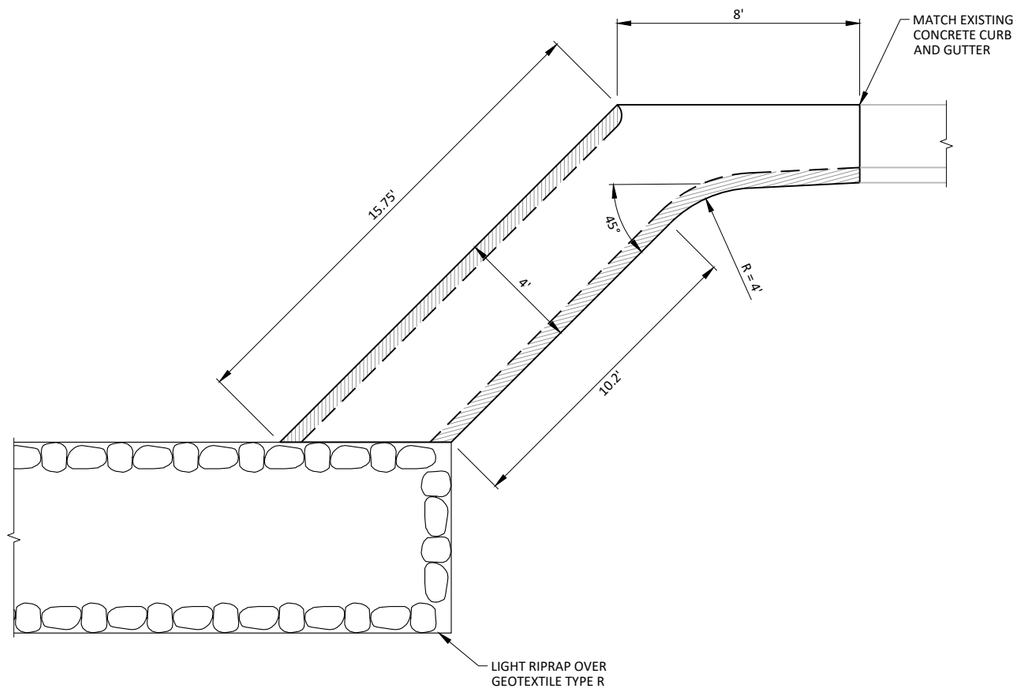


SECTION B-B - NORTHWEST

* SEE SUPERELEVATION TABLE

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CONSTRUCTION DETAILS	SHEET 6	E

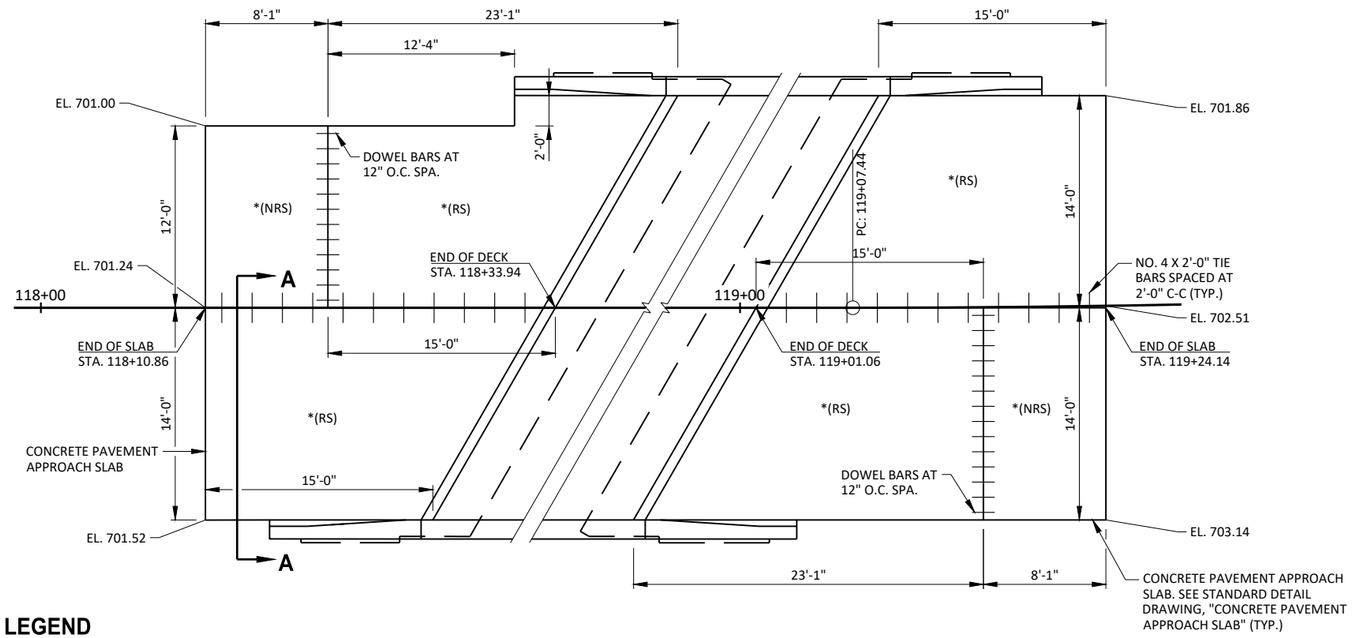
2



ASPHALTIC FLUME DETAIL

STA 120+20
NOTE: SEE "CONCRETE SURFACE DRAINS AND ASPHALTIC FLUMES"
STANDARD DETAIL FOR MORE DETAIL

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CONSTRUCTION DETAILS	SHEET 7	E



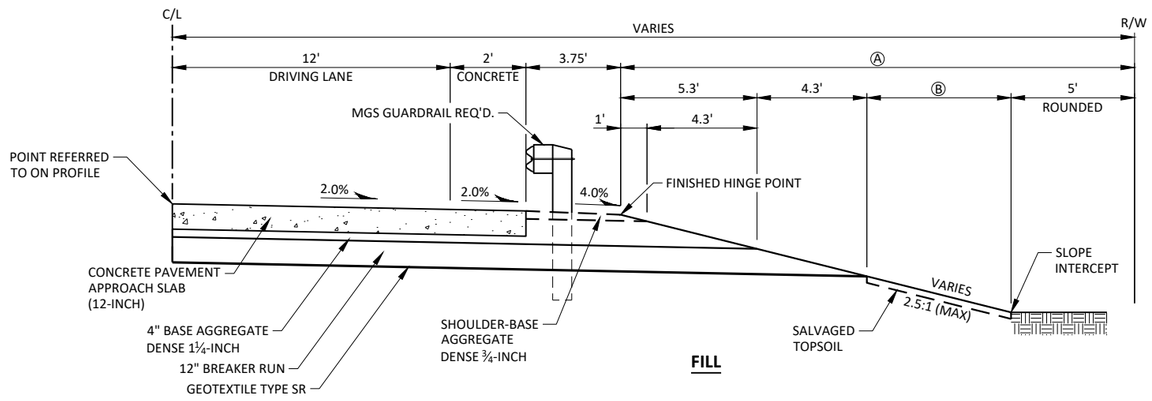
LEGEND

*(RS) = REINFORCED CONCRETE SLAB

*(NRS) = NON-REINFORCED CONCRETE SLAB

STRUCTURE APPROACH DETAILS

NOTE: ELEVATIONS WILL BE FIELD VERIFIED BY ENGINEER



SECTION A-A

Ⓐ LIMITS OF SEEDING MIXTURE NO. 20, OR NO. 60, MULCHING/EROSION MAT, AND FERTILIZER TYPE B (AS DIRECTED BY ENGINEER)

Ⓑ LIMITS OF SALVAGED TOPSOIL (AS DIRECTED BY ENGINEER)

2

LEGEND

- POST MOUNTED SIGN
- MARKING REMOVAL LINE 4-INCH (XXXX)
- TYPE III BARRICADE WITH ATTACHED SIGN
- DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY BURN)
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL FOR BRIDGE B-62-64
- DIRECTION OF TRAFFIC FLOW
- TYPE III BARRICADE
- PCMS — TRAFFIC CONTROL SIGNS PCMS

GENERAL NOTES:

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

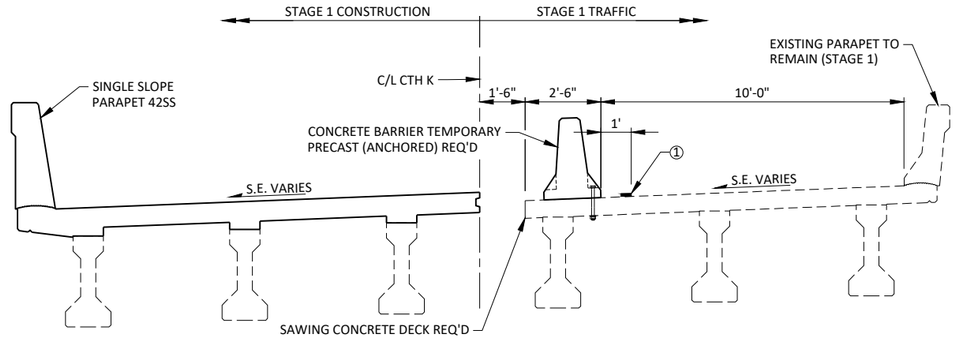
THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REFER TO SDD 15D33 TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS.

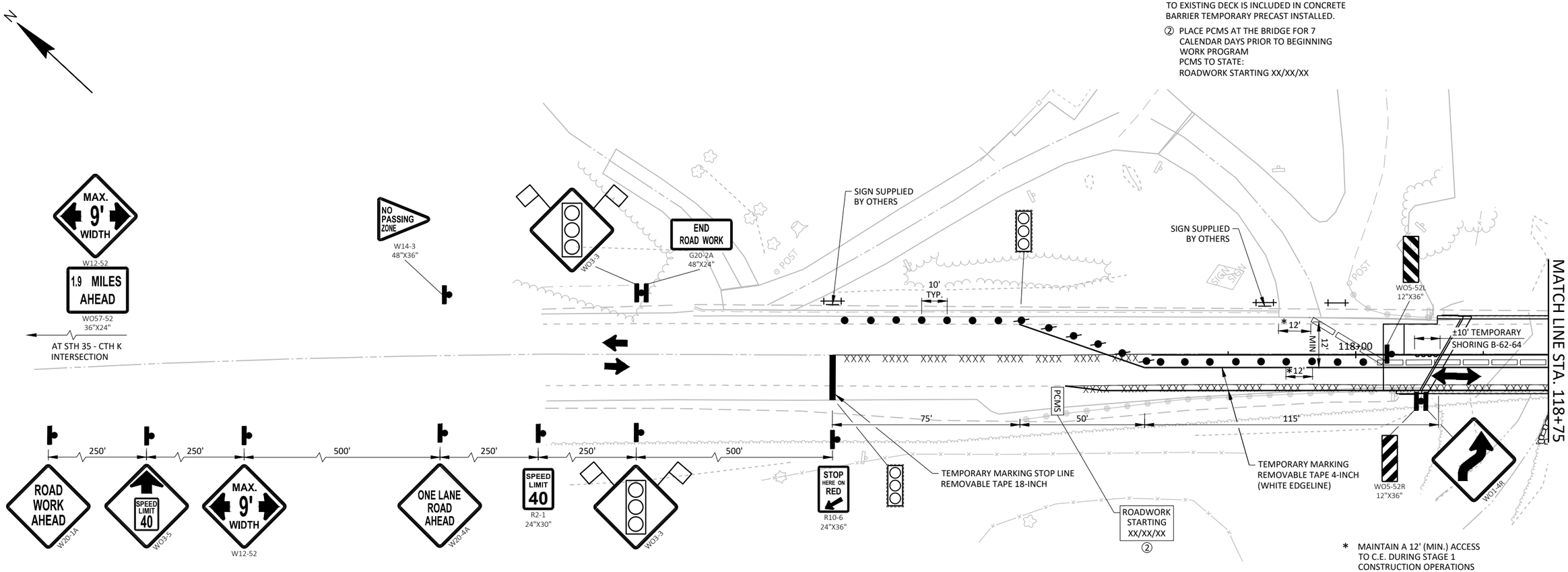


TYPICAL STAGING SECTION AT B-62-64

STAGE 1 (LOOKING EAST)

① TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH (WHITE EDGELINE)
COST FOR ANCHORING CONCRETE BARRIER TO EXISTING DECK IS INCLUDED IN CONCRETE BARRIER TEMPORARY PRECAST INSTALLED.

② PLACE PCMS AT THE BRIDGE FOR 7 CALENDAR DAYS PRIOR TO BEGINNING WORK PROGRAM
PCMS TO STATE:
ROADWORK STARTING XX/XX/XX



* MAINTAIN A 12' (MIN.) ACCESS TO C.E. DURING STAGE 1 CONSTRUCTION OPERATIONS

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	TRAFFIC CONTROL - STAGE 1	SHEET 9	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\SHEETSPLAN\DETAILS\CTH K TC STAGE 1.DWG
PLOT DATE : 2/24/2020 4:24:14 PM
PLOT BY : HANOLD, ROBERT
PLOT SCALE : 1" = 1'
LAYOUT : STAGE 1-WEST

2

LEGEND

- POST MOUNTED SIGN
- MARKING REMOVAL LINE 4-INCH (XXXX)
- TYPE III BARRICADE WITH ATTACHED SIGN
- DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY BURN)
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL FOR BRIDGE B-62-64
- DIRECTION OF TRAFFIC FLOW
- PCMS — TRAFFIC CONTROL SIGNS PCMS

GENERAL NOTES:

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.

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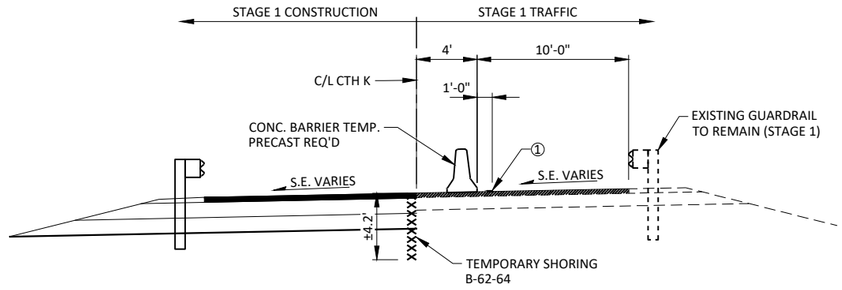
FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REFER TO SDD 15D33 TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS.

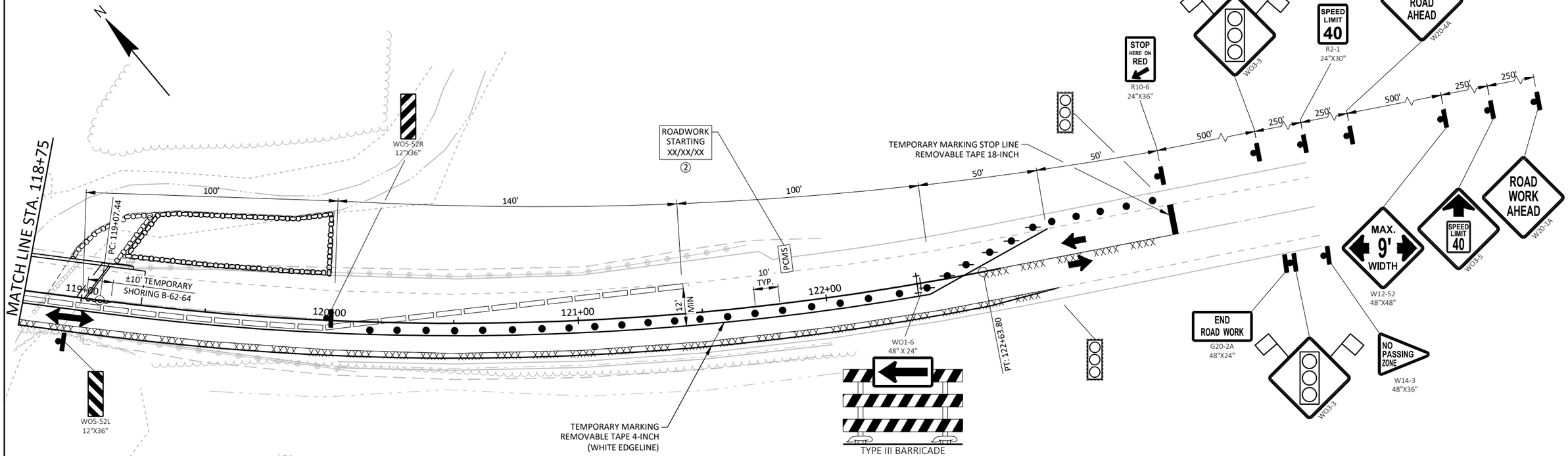


TYPICAL STAGING SECTION AT B-62-64 APPROACHES

STAGE 1 (LOOKING EAST)

① TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH (WHITE EDGELINE)

② PLACE PCMS AT THE BRIDGE 7 DAYS PRIOR TO BEGINNING WORK PROGRAM PCMS TO STATE: ROADWORK STARTING XX/XX/XX



PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	TRAFFIC CONTROL - STAGE 1	SHEET 10	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\SHEETSPLAN\DETAILS\CTH K TC STAGE 1.DWG PLOT DATE : 2/24/2020 4:24:55 PM PLOT BY : HANOLD, ROBERT PLOT SCALE : 1" = 1' LAYOUT : STAGE 1-EAST

2

LEGEND

- POST MOUNTED SIGN
- XXXX MARKING REMOVAL LINE 4-INCH
- TYPE III BARRICADE WITH ATTACHED SIGN
- DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY BURN)
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL FOR BRIDGE B-62-64
- DIRECTION OF TRAFFIC FLOW

GENERAL NOTES:

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

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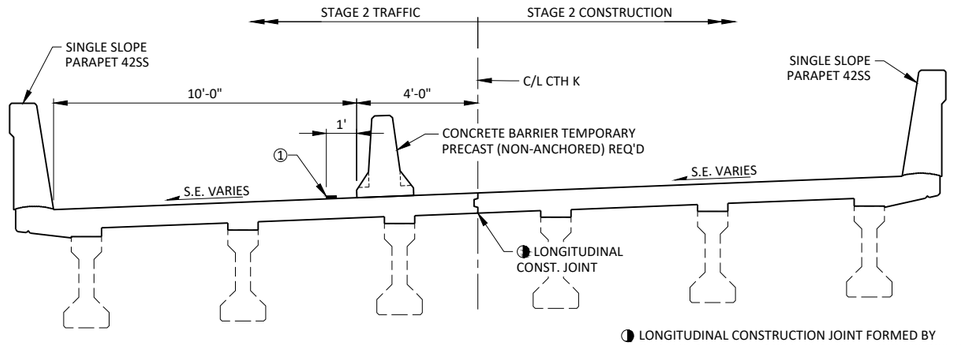
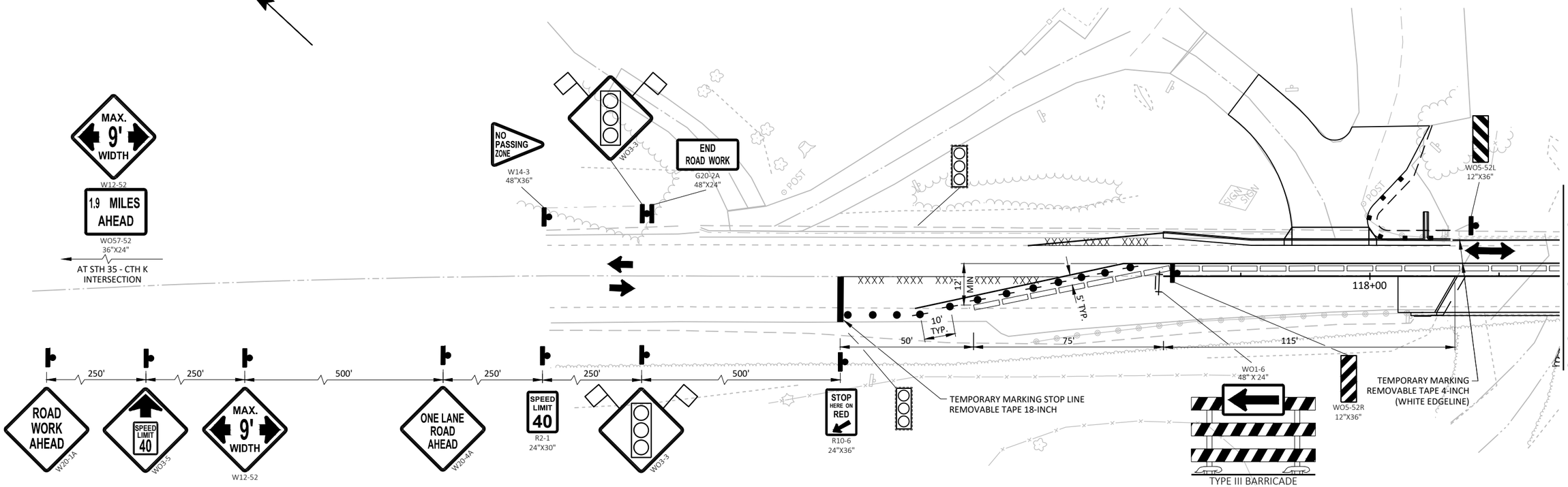


◑ LONGITUDINAL CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2X4. SEAL WITH LOW VISCOSITY CRACK SEALER FOR BRIDGE DECKS. COST INCIDENTAL TO "CONCRETE MASONRY BRIDGES".

TYPICAL STAGING SECTION AT B-62-64

STAGE 2 (LOOKING EAST)

① TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH (WHITE EDGELINE)



PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	TRAFFIC CONTROL - STAGE 2	SHEET 11	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\SHEETSPLAN\DETAILS\CTH K TC STAGE 2.DWG PLOT DATE : 2/24/2020 4:30:09 PM PLOT BY : HANOLD, ROBERT PLOT SCALE : 1" = 1' LAYOUT : STAGE 2-WEST

2

LEGEND

- POST MOUNTED SIGN
- MARKING REMOVAL LINE 4-INCH (XXXX)
- TYPE III BARRICADE WITH ATTACHED SIGN
- DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY BURN)
- CONCRETE BARRIER TEMPORARY PRECAST
- TEMPORARY SIGNAL FOR BRIDGE B-62-64
- DIRECTION OF TRAFFIC FLOW

GENERAL NOTES:

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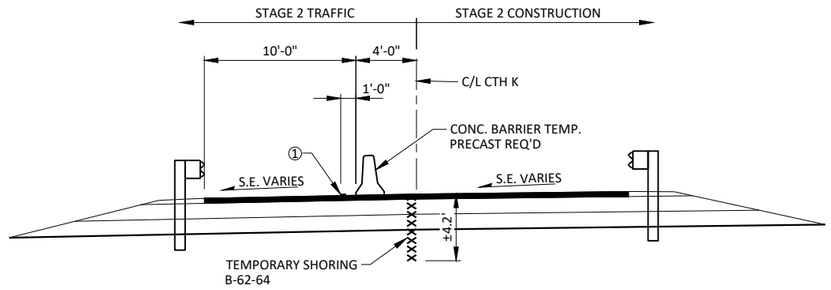
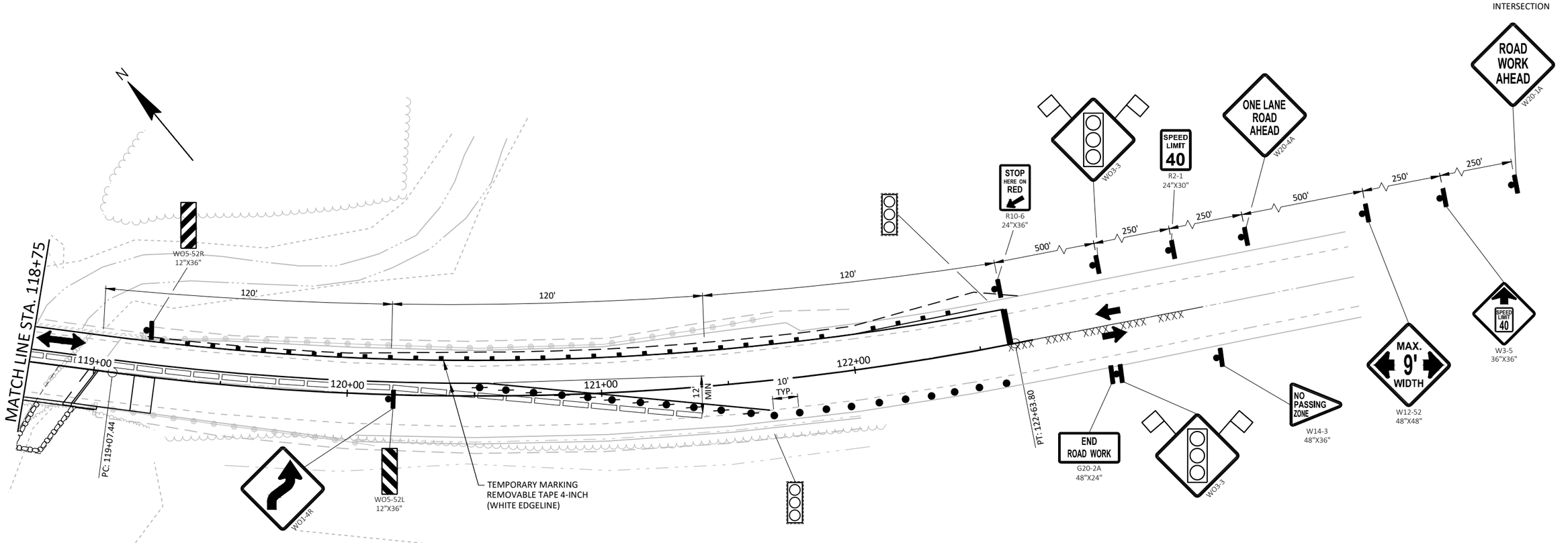


TYPICAL STAGING SECTION AT B-62-64 APPROACHES

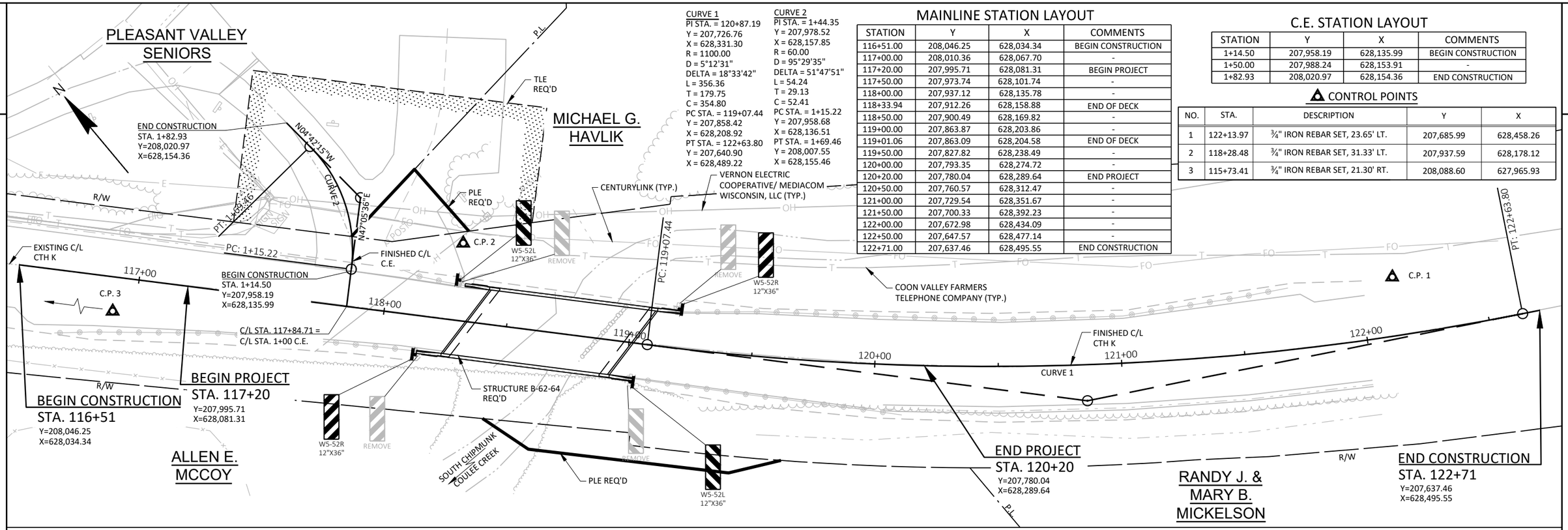
STAGE 2 (LOOKING EAST)

① TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH (WHITE EDGELINE)



PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	TRAFFIC CONTROL - STAGE 2	SHEET 12	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\SHEETSPLAN\DETAILS\CTH K TC STAGE 2.DWG PLOT DATE : 2/24/2020 4:30:45 PM PLOT BY : HANOLD, ROBERT PLOT SCALE : 1" = 1' LAYOUT : STAGE 2-EAST



CURVE 1
PI STA. = 120+87.19
Y = 207,726.76
X = 628,331.30
R = 1100.00
D = 5°12'31"
DELTA = 18°33'42"
L = 356.36
T = 179.75
C = 354.80
PC STA. = 119+07.44
Y = 207,858.42
X = 628,208.92
PT STA. = 122+63.80
Y = 207,640.90
X = 628,489.22

CURVE 2
PI STA. = 1+44.35
Y = 207,978.52
X = 628,157.85
R = 60.00
D = 95°29'35"
DELTA = 51°47'51"
L = 54.24
T = 29.13
C = 52.41
PC STA. = 1+15.22
Y = 207,958.68
X = 628,136.51
PT STA. = 1+69.46
Y = 208,007.55
X = 628,155.46

MAINLINE STATION LAYOUT

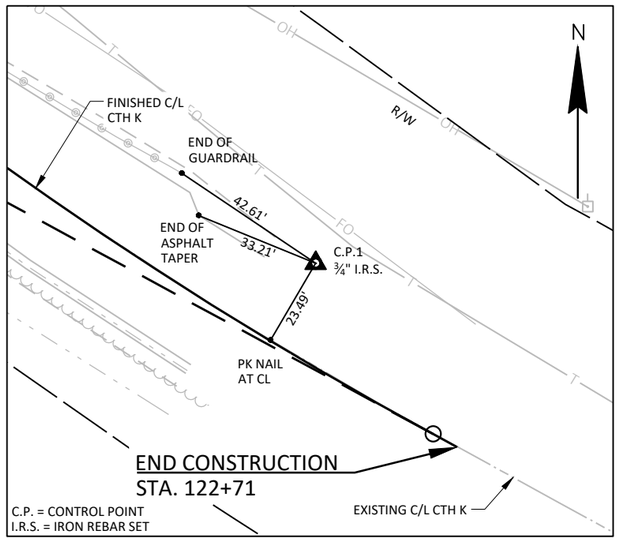
STATION	Y	X	COMMENTS
116+51.00	208,046.25	628,034.34	BEGIN CONSTRUCTION
117+00.00	208,010.36	628,067.70	-
117+20.00	207,995.71	628,081.31	BEGIN PROJECT
117+50.00	207,973.74	628,101.74	-
118+00.00	207,937.12	628,135.78	-
118+33.94	207,912.26	628,158.88	END OF DECK
118+50.00	207,900.49	628,169.82	-
119+00.00	207,863.87	628,203.86	-
119+01.06	207,863.09	628,204.58	END OF DECK
119+50.00	207,827.82	628,238.49	-
120+00.00	207,793.35	628,274.72	-
120+20.00	207,780.04	628,289.64	END PROJECT
120+50.00	207,760.57	628,312.47	-
121+00.00	207,729.54	628,351.67	-
121+50.00	207,700.33	628,392.23	-
122+00.00	207,672.98	628,434.09	-
122+50.00	207,647.57	628,477.14	-
122+71.00	207,637.46	628,495.55	END CONSTRUCTION

C.E. STATION LAYOUT

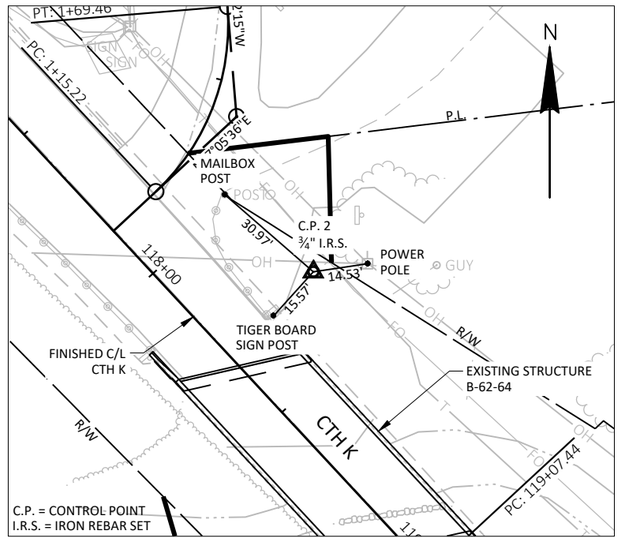
STATION	Y	X	COMMENTS
1+14.50	207,958.19	628,135.99	BEGIN CONSTRUCTION
1+50.00	207,988.24	628,153.91	-
1+82.93	208,020.97	628,154.36	END CONSTRUCTION

CONTROL POINTS

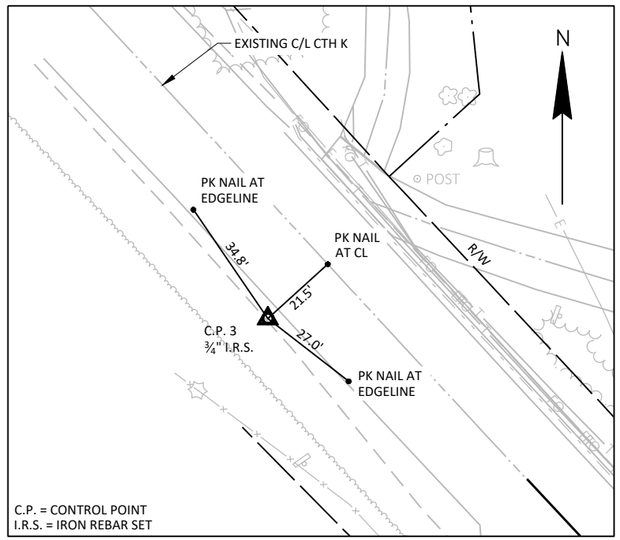
NO.	STA.	DESCRIPTION	Y	X
1	122+13.97	¾" IRON REBAR SET, 23.65' LT.	207,685.99	628,458.26
2	118+28.48	¾" IRON REBAR SET, 31.33' LT.	207,937.59	628,178.12
3	115+73.41	¾" IRON REBAR SET, 21.30' RT.	208,088.60	627,965.93



TIES TO C.P.#1
STA. 122+13.97; 23.65' LT.
Y = 207,685.99
X = 628,458.26



TIES TO C.P.#2
STA. 118+28.48; 31.33' LT.
Y = 207,937.59
X = 628,178.12



TIES TO C.P.#3
STA. 115+73.41; 21.30' RT.
Y = 208,088.60
X = 627,965.93

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	ALIGNMENT AND TIES	SHEET 13	E

5476-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 118+68	LS	1.000	1.000
0008	204.0110	Removing Asphaltic Surface	SY	28.000	28.000
0010	204.0150	Removing Curb & Gutter	LF	70.000	70.000
0012	205.0100	Excavation Common	CY	1,055.000	1,055.000
0014	206.1000	Excavation for Structures Bridges (structure) 01. B-62-64	LS	1.000	1.000
0016	210.1500	Backfill Structure Type A	TON	40.000	40.000
0018	213.0100	Finishing Roadway (project) 01. 5476-00-70	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	180.000	180.000
0022	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	980.000	980.000
0024	311.0110	Breaker Run	TON	1,150.000	1,150.000
0026	415.0410	Concrete Pavement Approach Slab	SY	140.000	140.000
0028	416.1010	Concrete Surface Drains	CY	2.000	2.000
0030	455.0605	Tack Coat	GAL	40.000	40.000
0032	465.0105	Asphaltic Surface	TON	155.000	155.000
0034	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	30.000	30.000
0036	465.0315	Asphaltic Flumes	SY	9.000	9.000
0038	502.0100	Concrete Masonry Bridges	CY	110.000	110.000
0040	502.3200	Protective Surface Treatment	SY	210.000	210.000
0042	502.3210	Pigmented Surface Sealer	SY	90.000	90.000
0044	502.4204	Adhesive Anchors No. 4 Bar	EACH	8.000	8.000
0046	502.4205	Adhesive Anchors No. 5 Bar	EACH	76.000	76.000
0048	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	18,860.000	18,860.000
0050	505.0904	Bar Couplers No. 4	EACH	239.000	239.000
0052	505.0906	Bar Couplers No. 6	EACH	20.000	20.000
0054	506.4000	Steel Diaphragms (structure) 01. B-62-64	EACH	5.000	5.000
0056	511.1200	Temporary Shoring (structure) 01. B-62-64	SF	50.000	50.000
0058	516.0500	Rubberized Membrane Waterproofing	SY	3.000	3.000
0060	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	83.000	83.000
0062	601.0584	Concrete Curb & Gutter 4-Inch Sloped 30-Inch Type TBT	LF	18.000	18.000
0064	603.8000	Concrete Barrier Temporary Precast Delivered	LF	500.000	500.000
0066	603.8125	Concrete Barrier Temporary Precast Installed	LF	875.000	875.000
0068	606.0100	Riprap Light	CY	45.000	45.000
0070	606.0300	Riprap Heavy	CY	360.000	360.000
0072	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0074	614.0200	Steel Thrie Beam Structure Approach	LF	20.000	20.000

5476-00-70

Line	Item	Item Description	Unit	Total	Qty
0076	614.0345	Steel Plate Beam Guard Short Radius	LF	25.000	25.000
0078	614.0390	Steel Plate Beam Guard Short Radius Terminal	EACH	1.000	1.000
0080	614.0920	Salvaged Rail	LF	570.000	570.000
0082	614.2300	MGS Guardrail 3	LF	244.000	244.000
0084	614.2500	MGS Thrie Beam Transition	LF	120.000	120.000
0086	614.2610	MGS Guardrail Terminal EAT	EACH	3.000	3.000
0088	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5476-00-70	EACH	1.000	1.000
0090	619.1000	Mobilization	EACH	1.000	1.000
0092	624.0100	Water	MGAL	19.000	19.000
0094	625.0500	Salvaged Topsoil	SY	720.000	720.000
0096	627.0200	Mulching	SY	1,830.000	1,830.000
0098	628.1504	Silt Fence	LF	900.000	900.000
0100	628.1520	Silt Fence Maintenance	LF	1,800.000	1,800.000
0102	628.1905	Mobilizations Erosion Control	EACH	6.000	6.000
0104	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0106	628.2008	Erosion Mat Urban Class I Type B	SY	210.000	210.000
0108	629.0210	Fertilizer Type B	CWT	2.000	2.000
0110	630.0120	Seeding Mixture No. 20	LB	55.000	55.000
0112	630.0160	Seeding Mixture No. 60	LB	2.000	2.000
0114	630.0200	Seeding Temporary	LB	40.000	40.000
0116	630.0500	Seed Water	MGAL	90.000	90.000
0118	633.5100	Markers Row	EACH	13.000	13.000
0120	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0122	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0124	638.2602	Removing Signs Type II	EACH	4.000	4.000
0126	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0128	642.5001	Field Office Type B	EACH	1.000	1.000
0130	643.0300	Traffic Control Drums	DAY	3,342.000	3,342.000
0132	643.0420	Traffic Control Barricades Type III	DAY	209.000	209.000
0134	643.0715	Traffic Control Warning Lights Type C	DAY	1,120.000	1,120.000
0136	643.0900	Traffic Control Signs	DAY	2,220.000	2,220.000
0138	643.1050	Traffic Control Signs PCMS	DAY	14.000	14.000
0140	643.5000	Traffic Control	EACH	1.000	1.000
0142	645.0120	Geotextile Type HR	SY	635.000	635.000
0144	645.0130	Geotextile Type R	SY	200.000	200.000
0146	645.0135	Geotextile Type SR	SY	2,170.000	2,170.000
0148	646.1020	Marking Line Epoxy 4-Inch	LF	1,920.000	1,920.000
0150	646.9000	Marking Removal Line 4-Inch	LF	870.000	870.000
0152	649.0150	Temporary Marking Line Removable Tape 4-Inch	LF	1,840.000	1,840.000

5476-00-70

Line	Item	Item Description	Unit	Total	Qty
0154	649.0850	Temporary Marking Stop Line Removable Tape 18-Inch	LF	36.000	36.000
0156	650.4500	Construction Staking Subgrade	LF	527.000	527.000
0158	650.5000	Construction Staking Base	LF	527.000	527.000
0160	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	101.000	101.000
0162	650.6500	Construction Staking Structure Layout (structure) 01. B-62-64	LS	1.000	1.000
0164	650.9910	Construction Staking Supplemental Control (project) 01. 5476-00-70	LS	1.000	1.000
0166	650.9920	Construction Staking Slope Stakes	LF	527.000	527.000
0168	661.0100	Temporary Traffic Signals for Bridges (structure) 01. B-62-64	LS	1.000	1.000
0170	690.0150	Sawing Asphalt	LF	650.000	650.000
0172	690.0250	Sawing Concrete	LF	6.000	6.000
0174	715.0415	Incentive Strength Concrete Pavement	DOL	500.000	500.000
0176	715.0502	Incentive Strength Concrete Structures	DOL	660.000	660.000

ALL ITEMS 010 UNLESS OTHERWISE NOTED

3

CLEARING & GRUBBING

STATION-STATION	LOCATION	201.0105 CLEARING (STA)	201.0205 GRUBBING (STA)
118+00 - 120+20	MAINLINE, RT.	2	2
	TOTALS =	2	2

REMOVING ASPHALTIC SURFACE

STATION-STATION	LOCATION	204.0110 (SY)
116+51 - 117+20	MAINLINE, RT.	28
	TOTALS =	28

REMOVING CURB & GUTTER

STATION-STATION	LOCATION	204.0150 (LF)
117+20 - 117+50	MAINLINE, LT.	50
120+04 - 120+25	MAINLINE, RT.	20
	TOTALS =	70

3

EARTHWORK SUMMARY

CATEGORY	FROM/TO STA	LOCATION	205.0100 COMMON EXCAVATION CUT (2) (CY)	AVAILABLE MATERIAL (CY) (1)	UNEXPANDED FILL (CY)	EXPANDED FILL (CY) FACTOR 1.25 (2)	MASS ORDINATE +/- (CY) (3)	WASTE (CY)
010	117+20 - 122+20	MAINLINE - STAGE 1	650	650	80	100	550	550
010	1+14.50 - 1+82.93	C.E. - STAGE 1	55	55	56	70	-15	-15
010	117+20 - 120+20	MAINLINE - STAGE 2	350	350	124	155	195	195
		TOTALS =	1055	1055	260	325	730	730

NOTES:
1.) AVAILABLE MATERIAL=CUT
2.) EXPANDED FILL FACTOR 1.25: EXPANDED FILL = (UNEXPANDED FILL)*1.25
3.) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE CATEGORY. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE CATEGORY.

BASE AGGREGATE DENSE / BREAKER RUN

STATION - STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH (TON)	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH (TON)	311.0110 BREAKER RUN (TON)
116+51 - 118+34	MAINLINE, STAGE 1	5	175	150
116+51 - 118+34	MAINLINE, STAGE 2	36	192	200
118+94 - 122+71	MAINLINE, STAGE 1	46	395	550
118+94 - 120+20	MAINLINE, STAGE 2	13	218	250
1+14.50 - 1+82.93	C.E.	80	--	--
	TOTALS =	180	980	1150

CONCRETE PAVEMENT APPROACH SLAB

STATION - STATION	LOCATION	415.0410 (SY)
118+11 - 118+42	MAINLINE	68
118+93 - 119+24	MAINLINE	72
	TOTALS =	140

CONCRETE SURFACE DRAIN/ ASPHALTIC FLUME

STATION	LOCATION	416.1010 CONCRETE SURFACE DRAINS (CY)	465.0315 ASPHALTIC FLUMES (SY)
118+72	MAINLINE, LT.	2	--
120+21	MAINLINE, RT.	--	9
	TOTALS =	2	9

ASPHALTIC SURFACE

STATION - STATION	LOCATION	455.0605 TACK COAT (GAL)	465.0105 ASPHALTIC SURFACE (TON)	465.0120 ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES (TON)
117+20 - 118+11	MAINLINE - STAGE 1	8	32	--
117+20 - 118+11	MAINLINE - STAGE 2	9	36	--
119+24 - 122+51	MAINLINE - STAGE 1	13	49	--
119+24 - 120+20	MAINLINE - STAGE 2	10	38	--
1+14.50 - 1+82.93	MAINLINE C.E.	--	--	30
	TOTALS =	40	155	30

CONCRETE CURB & GUTTER

STATION - STATION	LOCATION	601.0411 30-INCH TYPE D (LF)	601.0584 4-INCH SLOPED 30-INCH TYPE TBT (LF)
117+20 - 118+03	MAINLINE, LT.	83	--
118+03 - 118+21	MAINLINE, LT.	--	18
	TOTALS =	83	18

CONCRETE BARRIER TEMPORARY PRECAST

STATION - STATION	LOCATION	603.8000 DELIVERED (LF)	603.8125 INSTALLED (LF)	COMMENTS
117+81 - 121+45	MAINLINE	375	375	STAGE 1
116+45 - 121+40	MAINLINE	125	500	STAGE 2
	TOTALS =	500	875	

RIPRAP

STATION - STATION	LOCATION	606.0100 RIPRAP LIGHT (CY)	606.0300 RIPRAP HEAVY (CY)
118+15 - 120+12	MAINLINE, RT.	35	--
118+21	MAINLINE, LT.	1	--
119+13 - 120+20	MAINLINE, LT.	--	220
	UNDISTRIBUTED	9	40
	TOTALS =	45	260

ALL ITEMS 010 UNLESS OTHERWISE NOTED

SALVAGED GUARDRAIL

STATION-STATION	LOCATION	614.0920 (LF)
116+69 - 118+21	MAINLINE, RT.	153
117+97 - 118+38	MAINLINE, LT.	47
118+98 - 120+12	MAINLINE, RT.	117
119+14 - 121+70	MAINLINE, LT.	253
	TOTALS =	570

STEEL BEAMGUARD/ MGS GUARDRAIL

STATION - STATION	LOCATION	614.0200 STEEL THRIE BEAM STRUCTURE APPROACH (LF)	614.0345 STEEL PLATE BEAM GUARD SHORT RADIUS (LF)	614.0390 STEEL PLATE BEAM GUARD SHORT (EACH)	614.2300 MGS GUARDRAIL 3 (LF)	614.2500 MGS THRIE BEAM TRANSISITON (LF)	614.2610 MGS GUARDRAIL (EACH)
117+91 - 118+31	NE QUADRANT	--	--	--	244	40	1
119+19 - 122+51	SE QUADRANT	--	--	--	--	40	1
117+25 - 118+15	NW QUADRANT	20	25	1	--	--	--
119+04 - 119+92	SW QUADRANT	--	--	--	--	40	1
	TOTALS =	20	25	1	244	120	3

WATER

PROJECT	624.0100 WATER (MGAL)
5476-00-70	19
TOTAL =	19

FINISHING ITEMS

STATION - STATION	LOCATION	625.0500 SALVAGED TOPSOIL (SY)	627.0200 MULCHING (SY)	628.2008 EROSION MAT URBAN CLASS I TYPE B (SY)	629.0210 FERTILIZER TYPE B (CWT)	630.0120 SEEDING MIXTURE NO. 20 (LB)	630.0160 SEEDING MIXTURE NO. 60 (LB)	630.0200 SEEDING TEMPORARY (LB)	630.0500 SEED WATER (MGAL)
117+20 - 122+71	MAINLINE	580	1,460	--	1.5	42	1.2	--	90
118+83 - 119+75	MAINLINE, RT.	--	--	167	--	--	--	--	--
-	UNDISTRIBUTED	140	370	43	0.5	13	0.8	40	--
	TOTALS =	720	1,830	210	2.0	55	2.0	40	90

*WETLAND AREAS AS NOTED ON GENERAL NOTES SHEET.

SILT FENCE

STATION - STATION	LOCATION	628.1504 SILT FENCE (LF)	628.1520 SILT FENCE MAINTENANCE (LF)
118+26 - 118+45	MAINLINE, LT.	70	140
116+47 - 118+28	MAINLINE, RT.	220	440
118+86 - 122+72	MAINLINE, LT.	390	780
118+69 - 118+86	MAINLINE, RT.	40	80
-	UNDISTRIBUTED	180	360
TOTALS =		900	1,800

MOBILIZATION EROSION CONTROL

PROJECT	628.1905 MOBILIZATION EROSION CONTROL (EACH)	628.1910 MOBILIZATION EMERGENCY EROSION CONTROL (EACH)
5476-00-70	6	2
TOTALS =	6	2

MARKERS ROW

PT. NO.	STATION	OFFSET FROM FINISHED C/L	633.5100 (EACH)
100	117+20	28.15, LT.	1
101	117+83.05	28.35, LT.	1
102	118+05	58.54, LT.	1
103	118+00	65.00, LT.	1
105	119+09.54	57.60, LT.	1
106	119+09.55	60.67, LT.	1
107	120+00	73.35, LT.	1
108	120+00	41.15, RT.	1
109	119+65	41.19, RT.	1
110	119+45	48.00, RT.	1
111	118+65	48.00, RT.	1
112	118+45	38.04, RT.	1
113	117+20	41.81, RT.	1
		TOTALS =	13

PERMANENT SIGNING

APPROX. STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	SIGN SIZE	634.0612 POSTS WOOD 4X6-INCH X 12-FT (EACH)	637.2230 SIGNS TYPE II REFLECTIVE F (SF)	638.2602 REMOVING SIGNS TYPE II (EACH)	638.3000 REMOVING SMALL SIGN SUPPORTS (EACH)
118+16	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	--	--	1	1
118+16	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	--	--
118+30	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	--	--	1	1
118+30	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	--	--
119+01	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	--	--	1	1
119+04	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	--	--
119+17	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	--	--	1	1
119+20	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	--	--
					TOTALS =	4	12.00	4	4

TRAFFIC CONTROL

LOCATION	643.0300 TRAFFIC CONTROL DRUMS (DAY)	643.0420 BARRICADES TYPE III (DAY)	643.0715 WARNING LIGHTS TYPE C (DAY)	643.0900 TRAFFIC CONTROL SIGNS (DAY)	643.1050 TRAFFIC CONTROL SIGNS PCMS (DAY)	643.5000 TRAFFIC CONTROL (EACH)	661.0100 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (B-62-64) (LS)
STAGE 1	2385	180	540	1,350	14	--	--
STAGE 2	957	29	580	870		--	--
PROJECT	--	--	--	--	--	1	1
TOTALS =	3342	209	1,120	2,220	14	1	1

GEOTEXTILE

STATION - STATION	LOCATION	645.0120 TYPE HR (SY)	645.0130 TYPE R (SY)	645.0135 TYPE SR (SY)
117+20 - 118+34	MAINLINE	--	--	547
119+01 - 122+52	MAINLINE	--	--	1186
118+19 - 118+25	MAINLINE, LT.	--	10	--
118+65 - 120+12	MAINLINE, RT.	--	150	--
119+13 - 120+00	MAINLINE, LT.	375	--	--
	UNDISTRIBUTED	95	40	437
TOTALS =		470	200	2,170

ALL ITEMS 010 UNLESS OTHERWISE NOTED

3

PAVEMENT MARKING

STATION - STATION	LOCATION	DESCRIPTION	MARKING LINE 646.1020 EPOXY 4-INCH (LF)	MARKING LINE 646.9000 REMOVAL 4-INCH (LF)
115+95 - 117+20	MAINLINE	DOUBLE YELLOW CENTERLINE	--	125
115+95 - 123+43	MAINLINE	DOUBLE YELLOW CENTERLINE	748	--
116+68 - 120+20	MAINLINE, RT.	WHITE EDGELINE	566	--
116+68 - 117+20	MAINLINE, LT.	WHITE EDGELINE	--	52
116+86 - 122+92	MAINLINE, RT.	WHITE EDGELINE	606	606
122+56 - 123+43	MAINLINE	YELLOW NO PASSING	--	87
TOTALS =			1920	870

TEMPORARY PAVEMENT MARKING

STATION - STATION	LOCATION	DESCRIPTION	649.0150 REMOVABLE TAPE 4-INCH (LF)	649.0850 REMOVABLE TAPE 18-INCH (LF)
115+95	MAINLINE, RT. - STAGE 1 & 2	STOP LINE	--	12
116+24 - 121+65	MAINLINE, RT. - STAGE 2	WHITE EDGELINE -	544	--
116+68 - 117+20	MAINLINE, LT. - STAGE 2	WHITE EDGELINE	106	--
116+68 - 122+93	MAINLINE - STAGE 1	WHITE CENTER	580	--
116+86 - 122+92	MAINLINE, RT. - STAGE 1	WHITE EDGELINE	610	--
122+62	MAINLINE, LT. - STAGE 2	STOP LINE	--	12
123+43	MAINLINE, LT. - STAGE 1	STOP LINE	--	12
TOTALS =			1,840	36

3

CONSTRUCTION STAKING

STATION -STATION	LOCATION	650.4500 SUBGRADE (L.F.)	650.5000 BASE (L.F.)	650.5500 CURB AND GUTTER (L.F.)	*650.6500 STRUCTURE LAYOUT (L.S.)	650.9910 SUPPLEMENTAL CONTROL (5921-00-74) (L.S.)	650.9920 SLOPES STAKES (L.F.)
117+20 - 118+30	MAINLINE	110	110	101	--	--	110
119+01 - 120+20	MAINLINE	349	349	--	--	--	349
1+14.50 - 1+82.93	C.E.	68	68	--	--	--	68
-	MAINLINE	--	--	--	1	1	--
	TOTAL =	527	527	101	1	1	527

*CATEGORY 020

SAWING

STATION - STATION	LOCATION	690.0150 ASPHALT (LF)	690.0250 CONCRETE (LF)	COMMENTS
116+51 - 117+20	MAINLINE	100	--	
117+20	MAINLINE, LT	--	3	
117+20 - 118+34	MAINLINE	114	--	SAWCUT ALONG CTH K C/L
119+01 - 120+20	MAINLINE	120	--	SAWCUT ALONG CTH K C/L
120+20	MAINLINE, RT	--	3	
120+20 - 122+51	MAINLINE	266	--	
1+82.93	C.E.	50	--	
	TOTAL =	650	6	

CONVENTIONAL ABBREVIATIONS

ACCESS POINT/ DRIVEWAY CONNECTION	AP	PROPERTY LINE	PL
ACCESS RIGHTS	AR	RECORDED AS	(100')
ACRES	AC.	REFERENCE LINE	R/L
AND OTHERS	ET.AL.	RELEASE OF RIGHTS	ROR
BARN	B.	REMAINING	REM.
CENTERLINE	C/L	RIGHT-OF-WAY	R/W
CERTIFIED SURVEY MAP	CSM	SECTION	SEC.
CORNER	COR.	SHED	S.
CONVEYANCE OF RIGHTS	CR	STATION	STA.
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	TLE
EASEMENT	EASE.	VOLUME	V.
GARAGE	G.		
HIGHWAY EASEMENT	H.E.		
HOUSE	H.		
HOUSE TRAILER	H.T.		
LAND CONTRACT	LC		
MONUMENT	MON.		
PAGE	P.		
PERMANENT LIMITED EASEMENT	PLE		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE OR DELTA	DELTA
LENGTH OF CURVE	L
TANGENT	TAN

CONVENTIONAL SYMBOLS

FOUND SURVEY MONUMENT (WITH POINT NUMBER)	○ 1040	PROPOSED R/W LINE	
R/W MONUMENT	○ ● (SET)	EXISTING H.E. LINE	
R/W STANDARD	△ ▲ (SET)	PROPERTY LINE	
SIGN	SIGN	LOT & TIE LINES	
SECTION CORNER MONUMENT		SLOPE INTERCEPTS	
SECTION CORNER SYMBOL		CORPORATE LIMITS	
FEE (HATCH VARIES)		NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	
TEMPORARY LIMITED EASEMENT		NO ACCESS (BY ACQUISTION)	
PERMANENT LIMITED EASEMENT		NO ACCESS (BY STATUTORY AUTHORITY)	
R/W BOUNDARY POINT	RWB20	SECTION LINE	
PARCEL NUMBER	8	QUARTER LINE	
UTILITY PARCEL NUMBER	92	SIXTEENTH LINE	
SIGN NUMBER (OFF PREMISE)	21-1	EXISTING CENTERLINE	
BUILDING		PROPOSED REFERENCE LINE	
		PARALLEL OFFSET	
		ENCROACHMENT	E-1 / TYPE
		HIGHWAY EASEMENT	

CONVENTIONAL UTILITY SYMBOLS

WATER	W	SANITARY SEWER	SAN	
GAS	G	STORM SEWER	SS	
TELEPHONE	T		NON COMPENSABLE	COMPENSABLE
OVERHEAD TRANSMISSION LINES	OH	POWER POLE		
ELECTRIC	E	TELEPHONE POLE		
CABLE TELEVISION	TV	TELEPHONE PEDESTAL		
FIBER OPTIC	FO	ELECTRIC TOWER		

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), VERNON COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."

STRUCTURE B-62-0064

BEGIN RELOCATION ORDER

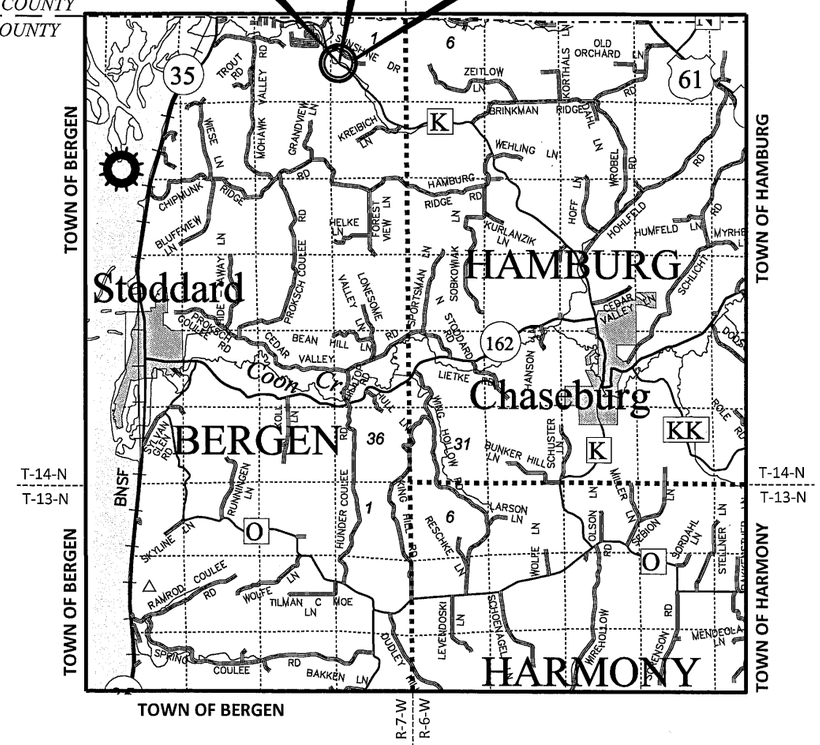
STA. 117+20

250.25' NORTH AND 466.22' EAST OF THE W¼ CORNER OF SECTION 1, T.14N., R.7W., TOWN OF BERGEN, VERNON COUNTY, WI
Y= 207995.71
X= 628081.31

END RELOCATION ORDER

STA. 120+00

47.89' NORTH AND 659.62' EAST OF THE W¼ CORNER OF SECTION 1, T.14N., R.7W., TOWN OF BERGEN, VERNON COUNTY, WI
Y= 207793.35
X= 628274.72



N

LAYOUT

SCALE 0 2 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.053 MI.

R/W PROJECT NUMBER	SHEET NUMBER	TOTAL SHEETS
5476-00-00	4.01	2
FEDERAL PROJECT NUMBER		

PLAT OF RIGHT-OF-WAY REQUIRED FOR

STH 162 - STH 35

(S CHIPMUNK COULEE CR BR B-62-0064)

CTH K — VERNON COUNTY

CONSTRUCTION PROJECT NUMBER

5476-00-70

JEWELL
associates engineers, inc.
Engineers - Architects - Surveyors

560 SUNRISE DRIVE
SPRING GREEN, WI 53588
PHONE : 608.588.7484
www.jewellssoc.com

I HEREBY CERTIFY THAT THIS PLAT WAS MADE FOR VERNON COUNTY, WISCONSIN AND IS CORRECT TO THE BEST OF MY KNOWLEDGE AND BELIEF.

WISCONSIN
SCOTT D. WARNER
S-2524
RICHLAND CENTER, WI
11-08-2019
LAND SURVEYOR

REVISION DATE
01-28-2020 N.C.

APPROVED FOR VERNON COUNTY
DATE: 11-12-19
(NAME/TITLE)
Hwy Com'n

20

E

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	PLE ACRES REQ.	TLE ACRES REQ.
1	PLEASANT VALLEY SENIORS, LLC	TLE	-----	0.10
2	MICHAEL G. HAVLIK, A SINGLE PERSON	PLE, TLE	0.02	0.04
3	ALLEN E. McCOY, A MARRIED PERSON	PLE	0.02	-----
201	VERNON ELECTRIC COOPERATIVE	RELEASE OF RIGHTS		
202	MEDIACOM WISCONSIN LLC	RELEASE OF RIGHTS		
203	CENTURYLINK	RELEASE OF RIGHTS		
204	COON VALLEY FARMERS TELEPHONE COMPANY, INC.	RELEASE OF RIGHTS		

NOTE: AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM THE TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO VERNON COUNTY.

4

N

NW CORNER SEC. 1
FOUND STONE WITH CUT X
Y = 210956.92
X = 627590.55

T. 15 N. / R. 7 W. / 35 / 36 / 2 / 1 / T. 14 N. / R. 7 W.

TLE LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
100 TO 500	S43°05'26"E	15.00'
500 TO 501	N47°05'36"E	61.80'
501 TO 502	S42°54'24"E	120.00'
502 TO 503	S47°05'36"W	46.88'
503 TO 105	S57°48'13"E	56.32'

RIGHT OF WAY LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
100 TO 101	S43°05'26"E	63.05'
101 TO 102	N83°06'32"E	37.32'
102 TO 103	S01°27'56"E	33.35'
103 TO 105	S57°48'13"E	82.19'
105 TO 106	N47°11'10"E	3.07'
106 TO 107	S53°51'32"E	85.85'
107 TO 108	S42°16'19"W	114.50'
109 TO 110	N63°30'01"W	21.90'
110 TO 111	N43°22'35"W	81.63'
111 TO 112	N16°26'41"W	22.34'
112 TO 113	N44°37'54"W	125.06'
113 TO 100	N47°05'36"E	69.96'

NOTE: EXISTING C/L OF CTH K WAS BASED ON CENTERLINE OF EXISTING PAVEMENT.

BASIS OF EXISTING RIGHT-OF-WAY FOR CTH K WAS BASED ON COUNTY RECORDS, CERTIFIED SURVEY MAP 48, PLAT OF SURVEY BY CHRISTIAN J. RUNNING DATED 11/14/12, AND R/W PROJECT 5476-07-21/FAP RS 0647(009)

N00°26'16"W 3211.56'

W¼ CORNER SEC. 1
FOUND VERNON COUNTY
BRASS CAP ON PIPE
Y = 207745.46
X = 627615.09

T. 14 N. / 2 / 1 / R. 7 W.

BEGIN RELOCATION ORDER
STA. 117+20
250.25' NORTH AND 466.22' EAST OF THE W¼ CORNER OF SECTION 1, T.14N., R.47W., TOWN OF BERGEN, VERNON COUNTY, WI
Y= 207995.71
X= 628081.31

CURVE 1 DATA
PI STA = 120+87.19
Y = 207726.760
X = 628331.299
DELTA = 18°33'42"
D = 5°12'31"
T = 179.75'
L = 356.36'
R = 1100.00'
PC STA = 119+07.44
Y = 207858.424
X = 628208.921
PT STA = 122+63.80
Y = 207640.901
X = 628489.223
BK = S42°54'24"E
AH = S61°28'06"E

N61°02'23"E 5564.42'
W. ¼ CORNER SEC. 1 TO R/W POINT 100

SW¼-NW¼
SEC. 1, T14N, R7W

PLAT OF SURVEY
BY CHRISTIAN J. RUNNING
DATED 11/14/12

TOWN

EXISTING RIGHT OF WAY CURVE TABLE (ERWC)							
CURVE	POINT TO POINT	DELTA ANGLE	TANGENT	RADIUS	ARC LENGTH	CHORD LENGTH	CHORD BEARING
ERWC1	108 TO 109	01°50'32"	18.16'	1129.35'	36.31'	36.31'	N46°53'06"W

COORDINATE TABLE - FOUND SURVEY MONUMENTS					
PT.#	STATION	OFFSET	Y	X	DESCRIPTION
119	117+99.69	28.41 LT.	207956.69	628156.37	¾" ø IRON REBAR FD.

ENCROACHMENT TABLE				
ENCROACHMENT	PROPERTY OWNER	LOCATION (STATION/OFFSET)	ENCROACHMENT TYPE	REMARKS
E-1	ALLEN E. McCOY, A MARRIED PERSON	STA. 117+20 - STA. 117+57, 38.4'-38.5' RT.	FENCE	----------
E-2	MICHAEL G. HAVLIK, A SINGLE PERSON	STA. 117+42- STA. 117.54, 25.5'-28.3' LT.	LANDSCAPING	REVOCABLE OCCUPANCY PERMIT

0.10 ACRES TLE REQ'D FOR DRIVEWAY CONSTRUCTION, AND GRADING

HOUSE
DECK
LOT 1
CSM 48
V.4, P.117
DOC. 364210

201 VERNON ELECTRIC COOPERATIVE
202 MEDIACOM WISCONSIN LLC
203 CENTURYLINK
204 COON VALLEY FARMERS TELEPHONE COMPANY, INC.

201 202 203 VERNON ELECTRIC COOPERATIVE - MEDIACOM WISCONSIN LLC - CENTURYLINK

203 204 CENTURYLINK (T) - COON VALLEY FARMERS TELEPHONE COMPANY, INC. (FO)

201 202 VERNON ELECTRIC COOPERATIVE - MEDIACOM WISCONSIN LLC

① PLEASANT VALLEY SENIORS, LLC
V.494, P.776
DOC. 378118

0.04 ACRES TLE REQ'D FOR DRIVEWAY CONSTRUCTION, AND GRADING

② MICHAEL G. HAVLIK, A SINGLE PERSON
DOC. 431943
LOT 2
CSM 48
V.4, P.117
DOC. 364210
(NOT CONVEYANCED)

③ ALLEN E. McCOY, A MARRIED PERSON
DOC. 4374621

WATERWAY
(0.01 ACRES.)
SOUTH CHIPMUNK COULEE CREEK

SLOPE INTERCEPTS (TYP.)

FINISHED C/L CTH K

EXISTING C/L CTH K

CTH K

BERGEN

COORDINATE TABLE - NEW R/W POINTS				
PT.#	STATION	OFFSET	Y	X
100	117+20.00	28.15' LT.	208014.88	628101.93
101	117+83.05	28.35' LT.	207968.84	628145.00
102	118+05.00	58.54' LT.	207973.32	628182.05
103	118+30.00	36.47' LT.	207939.98	628182.90
105	119+09.54	57.60' LT.	207896.18	628252.47
106	119+09.55	60.67' LT.	207898.26	628254.72
107	120+00.00	73.35' LT.	207847.63	628324.05
108	120+00.00	41.15' RT.	207762.91	628247.03
109	119+65.00	41.19' RT.	207787.72	628220.53
110	119+45.00	48.00' RT.	207797.50	628200.93
111	118+65.00	48.00' RT.	207856.83	628144.87
112	118+45.00	38.04'RT.	207878.25	628138.55
113	117+20.00	41.81'RT.	207967.25	628050.69

COORDINATE TABLE - TEMPORARY LIMITED EASEMENT (TLE) POINTS				
PT.#	STATION	OFFSET	Y	X
500	117+35.00	28.20' LT.	208003.93	628112.18
501	117+35.00	90.00' LT.	208046.00	628157.44
502	118+55.00	90.00' LT.	207958.11	628239.14
503	118+55.00	43.12' LT.	207926.19	628204.80

EASEMENT TABLE		
OWNER	RECORDING INFORMATION	LOCATED IN R/W PARCEL #
VERNON ELECTRIC COOPERATIVE	NO EASEMENT OF RECORD	1, 2
MEDIACOM WISCONSIN LLC	NO EASEMENT OF RECORD	1, 2
CENTURYLINK	NO EASEMENT OF RECORD	1, 2
COON VALLEY FARMERS TELEPHONE COMPANY, INC.	NO EASEMENT OF RECORD	1, 2

END RELOCATION ORDER
STA. 120+00
47.89' NORTH AND 659.62' EAST OF THE W¼ CORNER OF SECTION 1, T.14N., R.47W., TOWN OF BERGEN, VERNON COUNTY, WI
Y= 207793.35
X= 628274.72

4

REVISION DATE	DATE	SCALE, FEET	HWY: CTH K	R/W PROJECT NUMBER: 5476-00-00	PLAT SHEET 4.02	
01-28-2020 N.C.	GRID FACTOR	0 20 40	COUNTY: VERNON	CONSTRUCTION PROJECT NUMBER: 5476-00-70	PS&E SHEET 21	E

FILE NAME : S:\Projects\W11593 CTH K Deck Replacement, Vernon County\RW\ROW Plat Sheets.dwg PLOT DATE : 1/30/2020 8:14 AM PLOT BY : Hanold, Robert PLOT NAME : PLOT SCALE : 1:1

WISDOT/CADDS SHEET 75

CURVE 1 DATA
PI STA. = 120+87.19
Y = 207,726.76
X = 628,331.30
R = 1100.00
D = 5°12'31"
DELTA = 18°33'42"
L = 356.36
T = 179.75
C = 354.80
PC STA. = 119+07.44
Y = 207,858.42
X = 628,208.92
PT STA. = 122+63.80
Y = 207,640.90
X = 628,489.22
SE = *
RO = *
TRANS = *
* SEE SUPERELEVATION TABLE

PLEASANT VALLEY SENIORS, LLC

VERNON ELECTRIC COOPERATIVE / MEDIACOM WISCONSIN, LLC. / CENTURYLINK (BETWEEN POWER POLES)

STA. 117+78, LT.
CONSTRUCT C.E. (ASPHALT)

STA. 118+21, LT.
CONSTRUCT CONCRETE SURFACE DRAIN

STA. 117+20 - STA. 117+70, RT.
REMOVING CURB AND GUTTER REQ'D

MICHAEL G. HAVLIK

TLE REQ'D.

PLE REQ'D.

VERNON ELECTRIC COOPERATIVE / MEDIACOM WISCONSIN, LLC.

VERNON ELECTRIC COOP.

LANDSCAPING & SIGN TO REMAIN

STEEL PLATE BEAMGUARD SHORT RADIUS

6'X6'

BM 2

COON VALLEY FARMERS TELEPHONE COMPANY (TYP.)

CENTURYLINK (TYP.)

PROPOSED MGS GUARDRAIL

BM 1

PC: 119+07.44

PT: 122+63.80

BEGIN CONSTRUCTION
STA. 116+51
Y=208,046.25
X=628,034.34

END CONSTRUCTION
STA. 122+71
Y=207,637.46
X=628,495.55

700.08 700.35 700.88 701.18

STA. 117+54
O/S = 12.0'
ELEV. = 700.39

S42°54'24"E

117+00 118+00 119+00 120+00 121+00 122+00

(ASPHALT) CTH K

CURVE 1

EXISTING C/L CTH K (ASPHALT)

PROPOSED MGS GUARDRAIL

PROPOSED C/L CTH K

VERNON ELECTRIC COOPERATIVE

SHOULDER HINGE POINT (TYP.)

BEGIN PROJECT
STA. 117+20
Y=207,995.71
X=628,081.31

STA. 116+51 - STA. 117+20, RT.
REMOVING ASPHALTIC SURFACE

ALLEN E. MCCOY

PROPOSED MGS GUARDRAIL

SOUTH CHIPMUNK COULEE CREEK

STA. 117+20 - STA. 117+57, RT.
REMOVING FENCE BY OTHERS

CONCRETE PAVEMENT APPROACH SLAB (TYP.)

PLE REQ'D.

SLOPE INTERCEPT

STA. 120+20, RT.
CONSTRUCT ASPHALTIC FLUME
(SEE CONSTRUCTION DETAIL)

END PROJECT
STA. 120+20
Y=207,780.04
X=628,289.64

RANDY J. & MARY B. MICKELSON

STA. 120+04 - STA. 120+25, RT.
REMOVING CURB AND GUTTER REQ'D

LEGEND
- DIRECTION OF FLOW
- XXXXXXXXX SAWING ASPHALT/ SAWING CONCRETE
- SILT FENCE
- WETLANDS
- HEAVY RIPRAP OVER GEOTEXTILE TYPE HR (CAT 020)
- LIGHT RIPRAP OVER GEOTEXTILE TYPE R (CAT 010)
- HEAVY RIPRAP OVER GEOTEXTILE TYPE HR (CAT 010)
- EROSION MAT URBAN CLASS I TYPE B

NOTE: SEE TYPICAL FINISHED SECTION FOR LIMITS OF SEEDING, MULCH, FERTILIZER, AND SALVAGED TOPSOIL.

L=60.00
K=152.20

0.73%

PI STA 117+51.70
EL 700.58

1.12%

PC STA 119+03.40
EL 702.28

PI STA 119+38.40
EL 702.67

0.81%

PT STA 119+73.40
EL 702.95

FINISHED C/L PROFILE CTH K

EXISTING C/L PROFILE CTH K

STA. 117+20.00
EL. 700.35
MATCH EXISTING

PC STA 117+21.70
EL 700.36

PT STA 117+81.70
EL 700.92

L=70.00
K=225.36

STA. 120+20.00
EL. 703.33
MATCH EXISTING

EARTHWORK SUMMARY
SEE MISCELLANEOUS QUANTITIES SHEET FOR EARTHWORK SUMMARY.

STA. 118+68
STRUCTURE B-62-0064 TO REMAIN
SEE STRUCTURE PLANS FOR DETAILS

EXISTING C/L ELEVATION

FINISHED C/L ELEVATION

BENCH MARKS

NO.	STA.	DESCRIPTION	ELEV.
1	122+14	3/4" IRON REBAR SET, 23.7' LT.	703.30
2	118+28	3/4" IRON REBAR SET, 31.3' LT.	698.88
3	115+73	3/4" IRON REBAR SET, 21.3' RT.	699.33

706 704 702 700 698 696 694 692 690

700.21 700.27 700.35 700.35 700.45 700.51 700.56 700.69 700.67 700.90 700.87 701.12 701.07 701.34 701.35 701.57 701.68 701.79 701.84 702.02 701.96 702.24 702.21 702.46 702.43 702.66 702.65 702.84 702.88 703.01 703.08 703.17 703.33 703.33 703.57 703.79 703.99 704.18 704.39 704.57 704.73 704.86 704.97 704.50 704.71

116+80 117+00 117+20 117+40 117+60 117+80 118+00 118+20 118+40 118+60 118+80 119+00 119+20 119+40 119+60 119+80 120+00 120+20 120+40 120+60 120+80 121+00 121+20 121+40 121+60 121+80 122+00 122+20 122+40

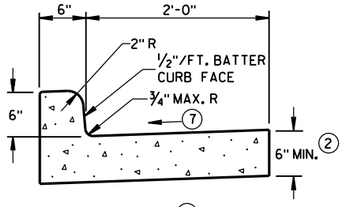
PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	PLAN AND PROFILE	SHEET

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\SHEETSPLAN\PLAN & PROFILE SHEETS\PLAN & PROFILE.DWG
PLOT DATE : 1/29/2020 10:08:42 AM
PLOT BY : HANOLD, ROBERT
PLOT SCALE : 1" = 1'
LAYOUT : LAYOUT1

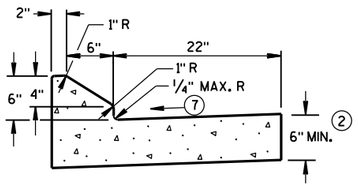
Standard Detail Drawing List

08D01-20A	CONCRETE CURB & GUTTER
08D01-20B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D02-06	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
09G02-05A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
12A03-10	NAME PLATE (STRUCTURES)
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
14B07-15A	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15B	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15C	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15D	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15E	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15F	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15G	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15H	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15I	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B15-11A	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-11B	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-11C	STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS
14B18-06A	STEEL PLATE BEAM GUARD, CLASS "A" (AT BRIDGES, OBSTACLES AND SIDEROADS/DRIVEWAYS)
14B20-11A	STEEL THRIE BEAM STRUCTURE APPROACH
14B20-11B	STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SQUARE END PARAPETS
14B27-01A	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B27-01B	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B27-01C	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-07F	ADVANCED WIDTH RESTRICTION SIGNING
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15D33-06	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

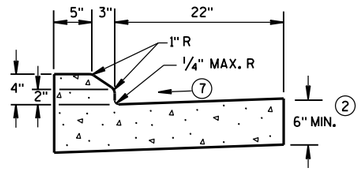
6



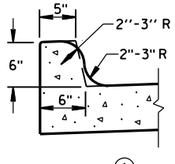
TYPES A (1) & D



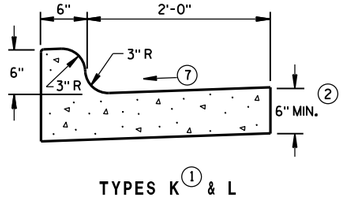
6" SLOPED CURB TYPES G (1) & J



4" SLOPED CURB TYPES G (1) & J

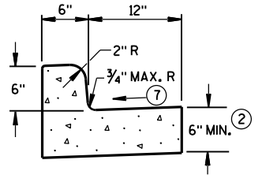


TYPES K (1) & L
(OPTIONAL CURB SHAPE)



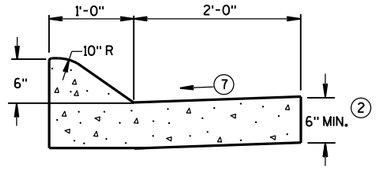
TYPES K (1) & L

CONCRETE CURB & GUTTER 30"

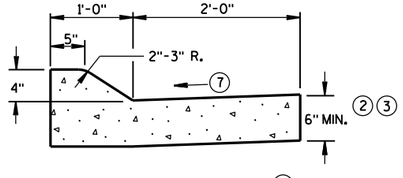


TYPES A (1) & D

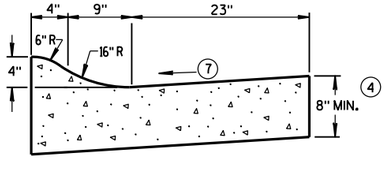
CONCRETE CURB & GUTTER 18"



6" SLOPED CURB TYPES A (1) & D

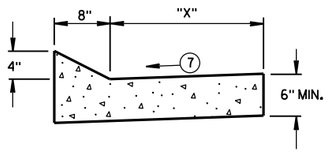


4" SLOPED CURB TYPES A (1) & D



4" SLOPED CURB TYPES R (1) & T (5)

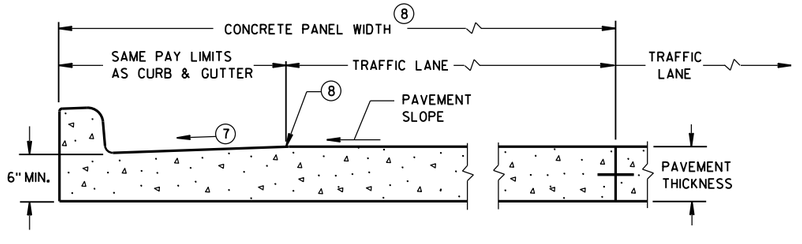
CONCRETE CURB & GUTTER 36"



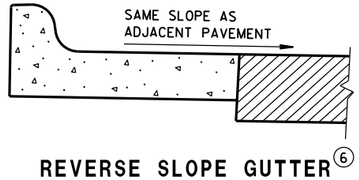
TYPES TBT & TBTT (1)

CONCRETE CURB & GUTTER

TBT & TBTT	"X"
30"	22"
36"	28"



PARTIAL SECTION OF PAVEMENT *
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER (6)
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

(1) TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.

(2) THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.

(3) USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.

(4) THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.

(5) THE FACE OF CURB IS 6" FROM THE BACK OF CURB.

(6) WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.

(7) USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.

(8) INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.

PAVEMENT THICKNESS AND MAXIMUM CONCRETE PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'

* BIKE LANE IS NOT SHOWN.

CONCRETE CURB & GUTTER

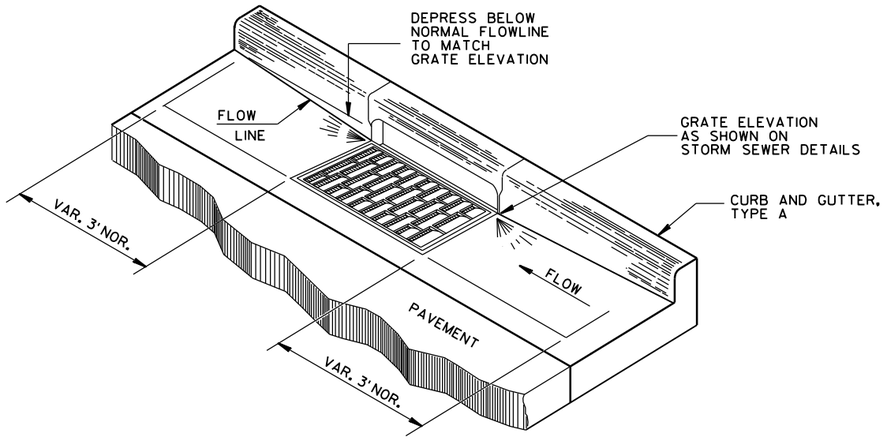
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

S.D.D. 8 D 1-20a

6

S.D.D. 8 D 1-20a



DETAIL OF CURB AND GUTTER AT INLETS

(TYPE H INLET COVER SHOWN)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

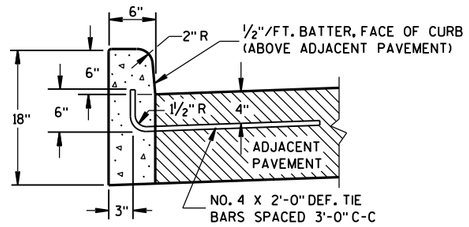
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

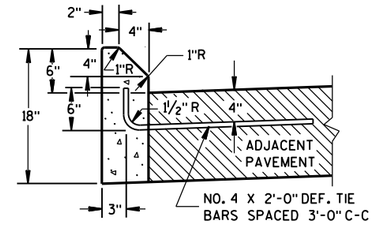
(1) TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.

(2) THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.

(9) REFER TO SDD 8D18 AND SDD 8D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.

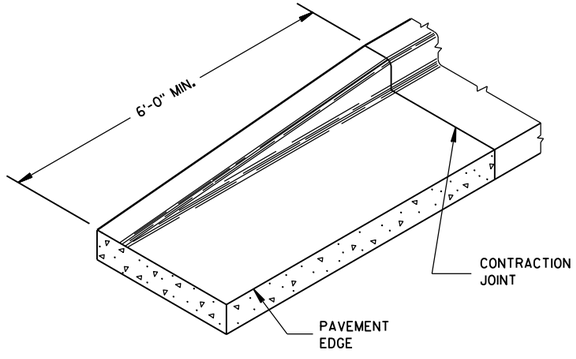


TYPES A(1) & D

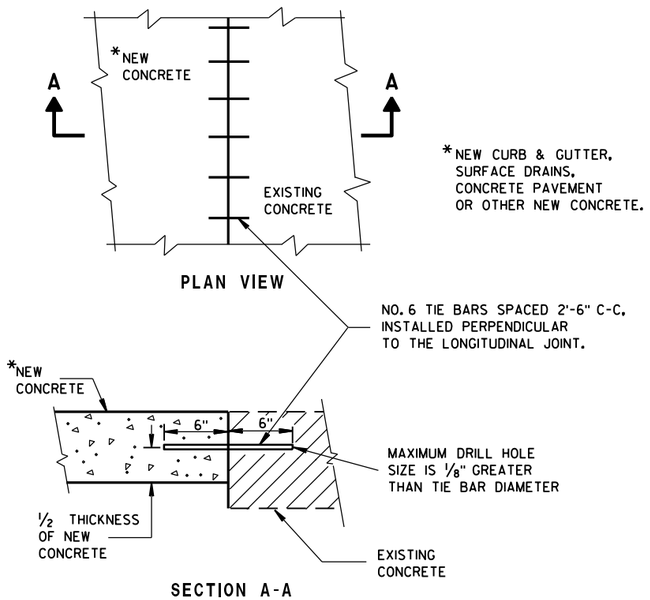


TYPES G(1) & J

CONCRETE CURB



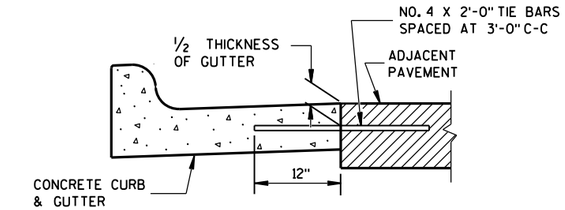
END SECTION CURB & GUTTER



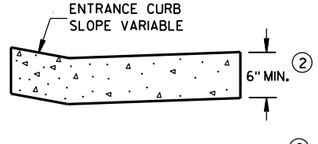
PLAN VIEW

SECTION A-A

TIE BARS DRILLED INTO EXISTING PAVEMENT



TYPICAL TIE BAR LOCATION (1)



DRIVEWAY ENTRANCE CURB (9)

(WHEN DIRECTED BY THE ENGINEER)

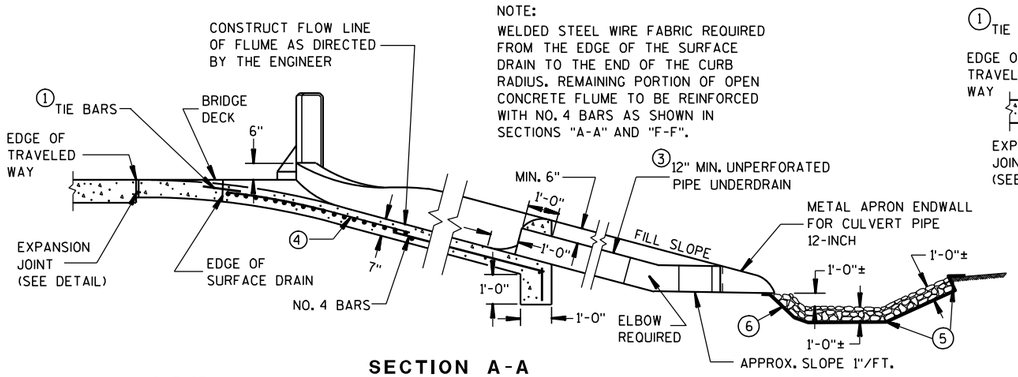
CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

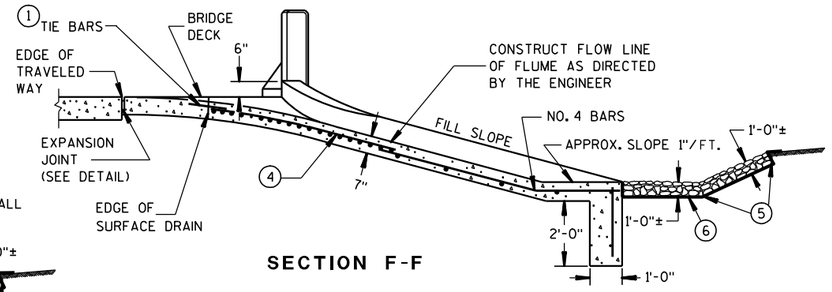
APPROVED
June, 2017 — DATE
/S/ Rodney Taylor
ROADWAY STANDARDS 25 — UNIT SUPERVISOR
ENT
FHWA

6

S.D.D. 8 D 1-20b



SECTION A-A



SECTION F-F

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

(1) NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" CENTERS TO BE USED ONLY WHEN ADJACENT TO P.C. CONCRETE.

(2) NO. 4 X 2'-0" TIE BARS SPACED AT 12" CENTERS TO BE PLACED BY BRIDGE CONTRACTOR, OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.

(3) PIPE UNDERDRAIN MAY BE ANY OF THE MATERIALS LISTED IN SECTION 612.2 OF THE STANDARD SPECIFICATIONS EXCEPT DRAIN TILE.

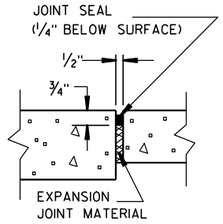
(4) MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.

(5) LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.

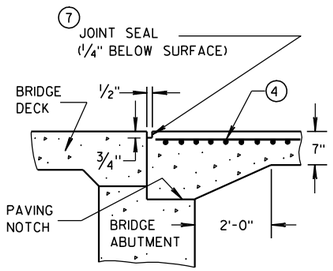
(6) GEOTEXTILE FABRIC, TYPE 'R"

(7) HOT POURED SEALANT UNLESS OTHERWISE SPECIFIED.

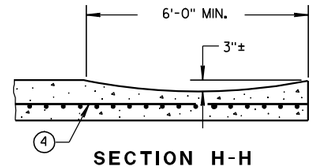
(8) THIS DIMENSION MAY VARY DEPENDING ON THE SPACING OF POSTS FOR THE STEEL PLATE BEAM GUARD. THE TYPICAL LOCATION FOR THE SURFACE DRAIN IS WHERE THE POST SPACING WIDENS TO 3'-1½".



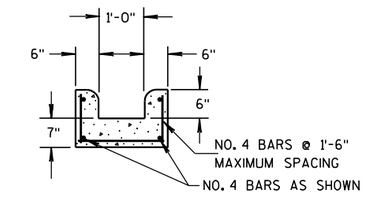
EXPANSION JOINT DETAIL



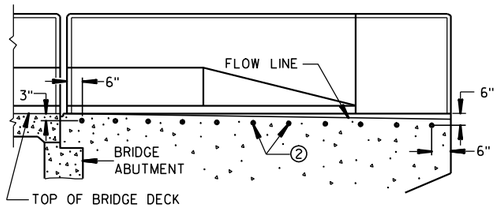
SECTION D-D



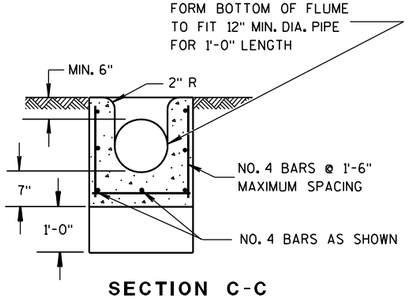
SECTION H-H



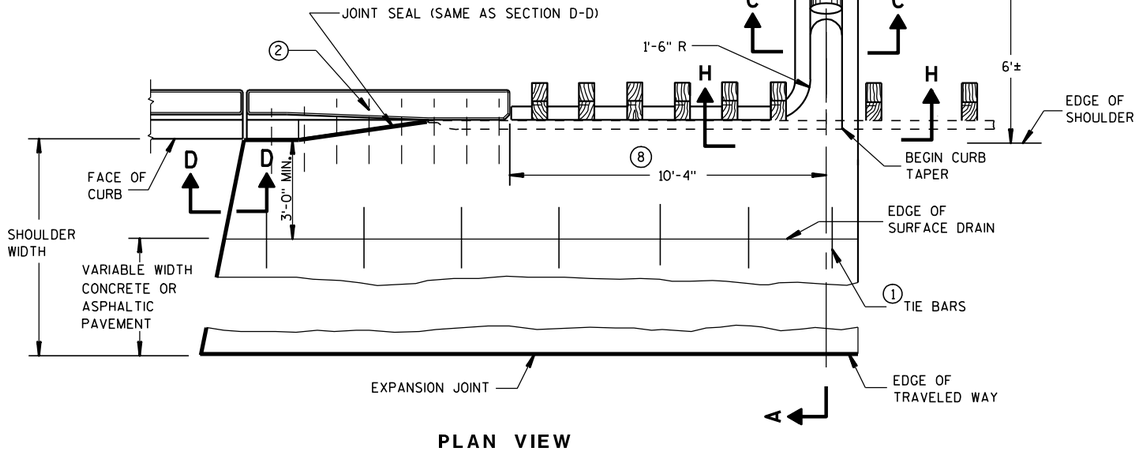
SECTION E-E



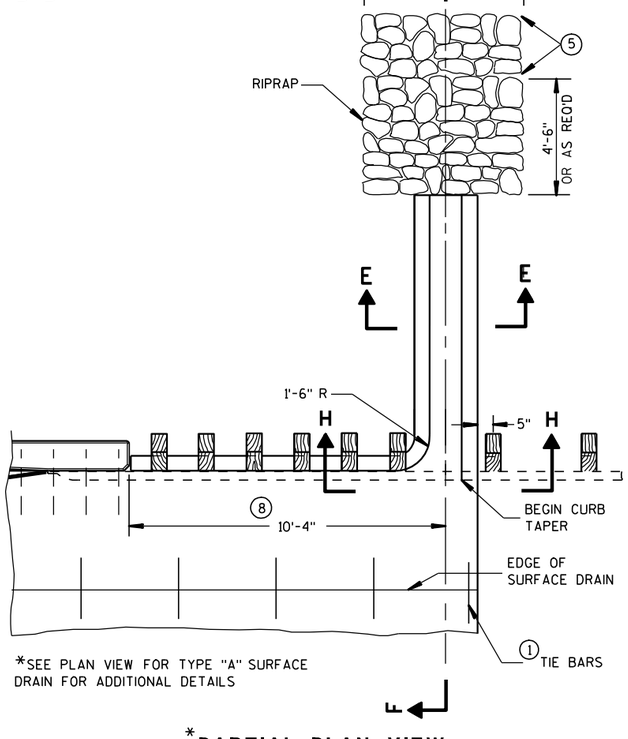
LOCATION OF TIE BARS IN WINGWALL



SECTION C-C



PLAN VIEW
SURFACE DRAIN WITH PIPE
TYPE "A"



*SEE PLAN VIEW FOR TYPE "A" SURFACE DRAIN FOR ADDITIONAL DETAILS

*PARTIAL PLAN VIEW
SURFACE DRAIN WITHOUT PIPE
TYPE "B"

CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 9/4/08 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS ENGINEER
FHWA	

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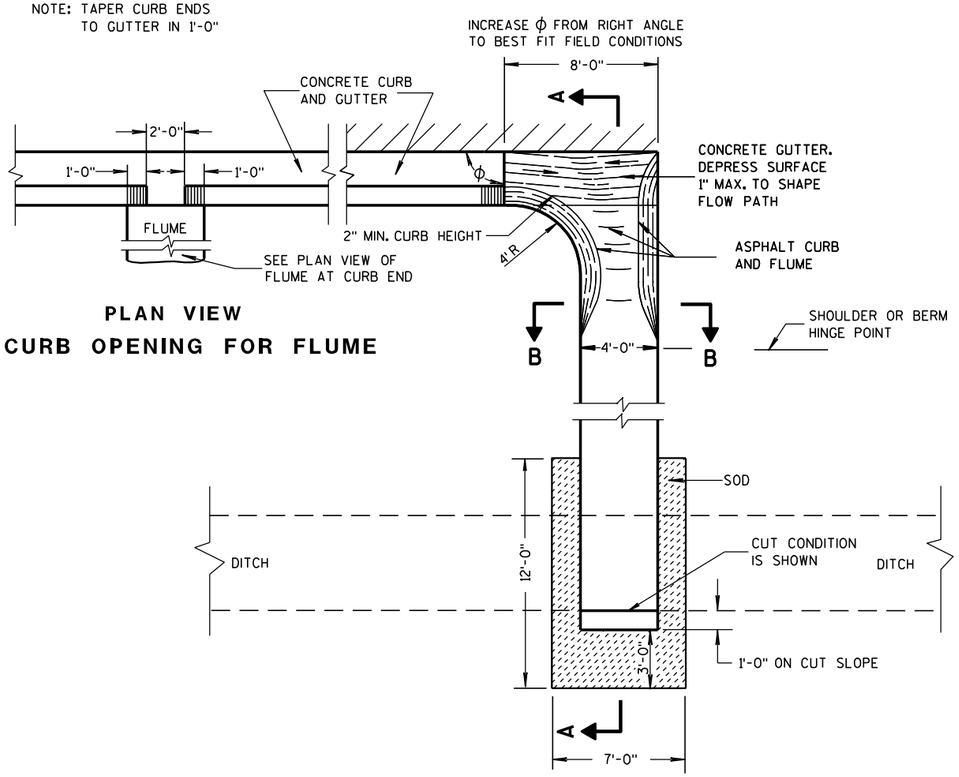
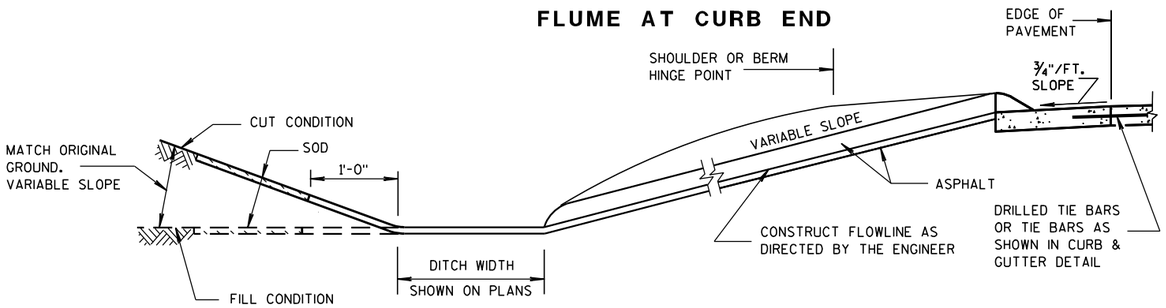
S.D.D. 8 D 2-6

ASPHALTIC FLUME

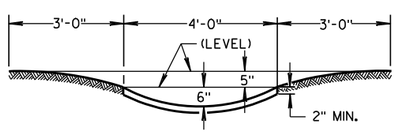


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

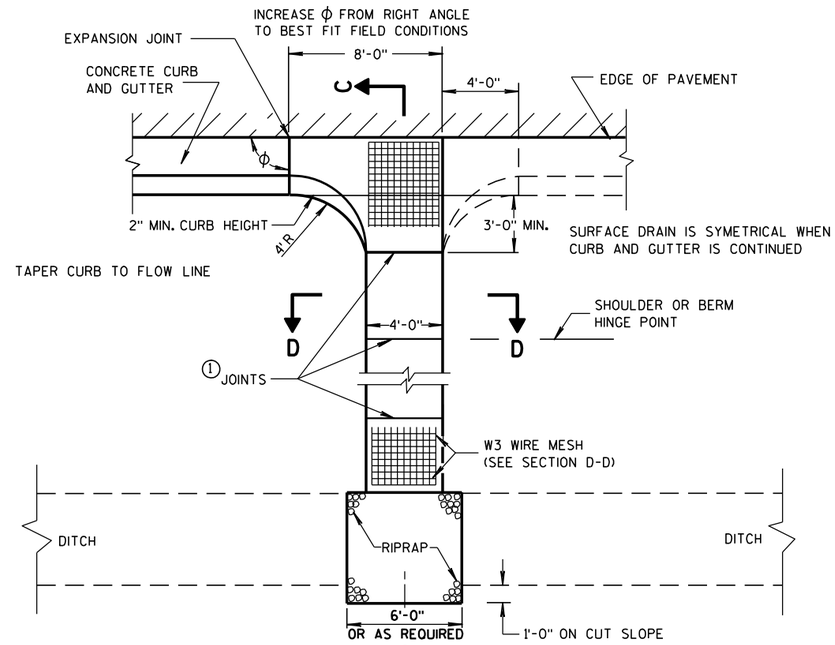
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

① JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.

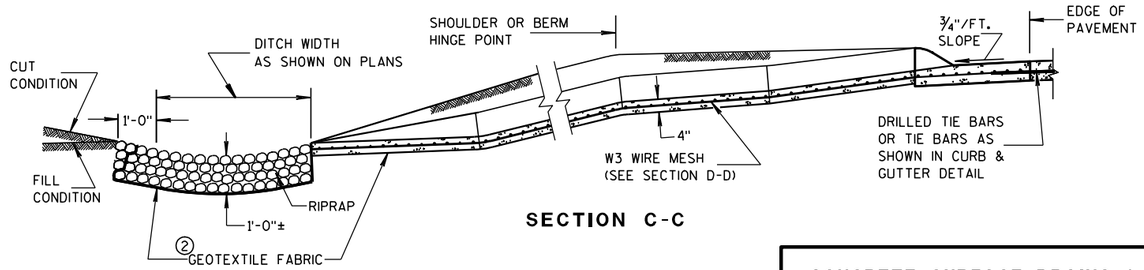
② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.

③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

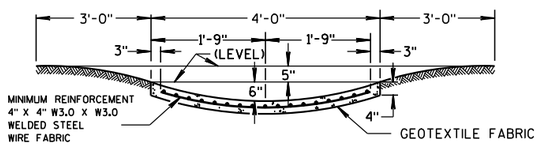
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9-4-08 DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS ENGINEER
27
MENT
FHWA

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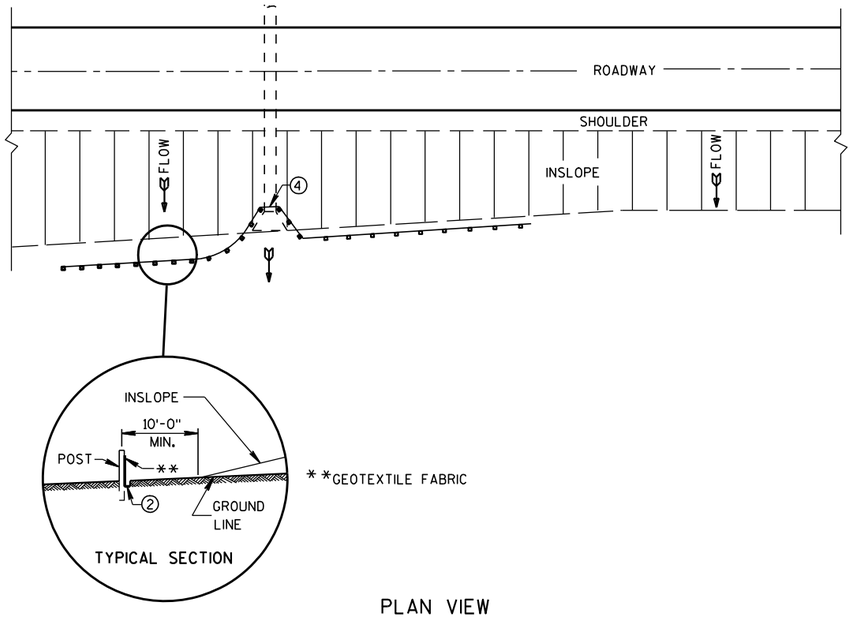
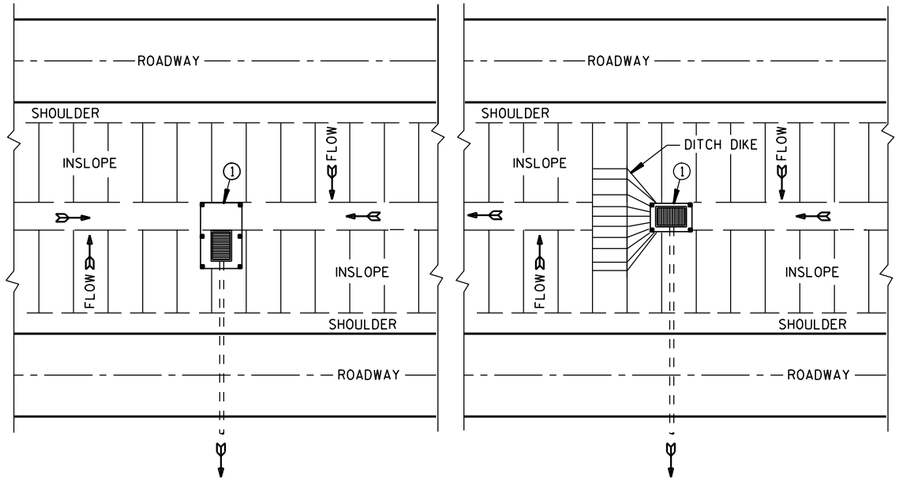
S.D.D. 8 D 4-5



PLAN VIEW

TYPICAL APPLICATION OF SILT FENCE



PLAN VIEW

SILT FENCE AT MEDIAN SURFACE DRAINS

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

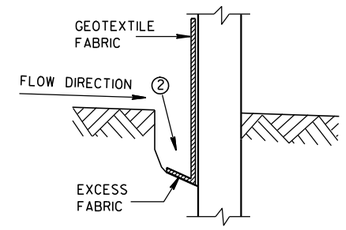
① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.

② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.

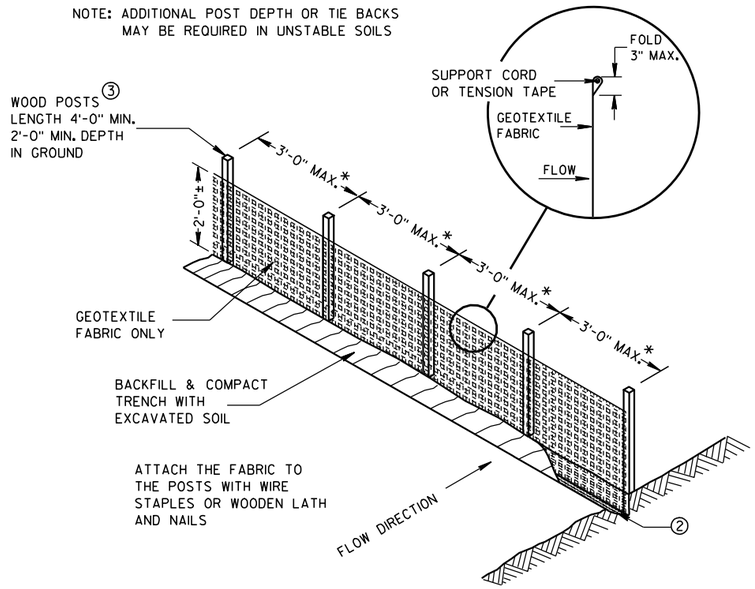
③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1⅛" X 1⅛" OF OAK OR HICKORY.

④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.

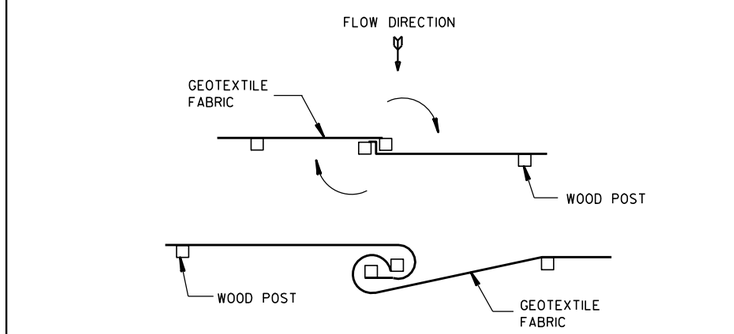
⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



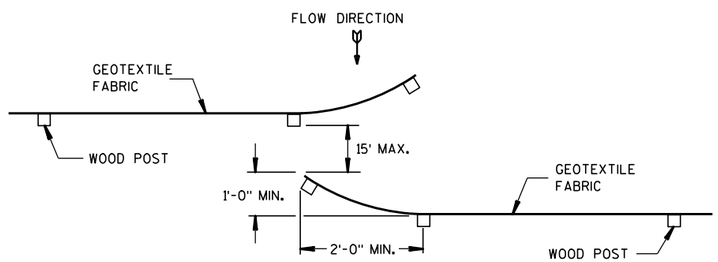
TRENCH DETAIL



SILT FENCE

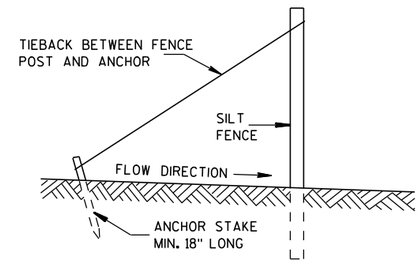


TWIST METHOD



HOOK METHOD

JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK

(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 DATE
/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

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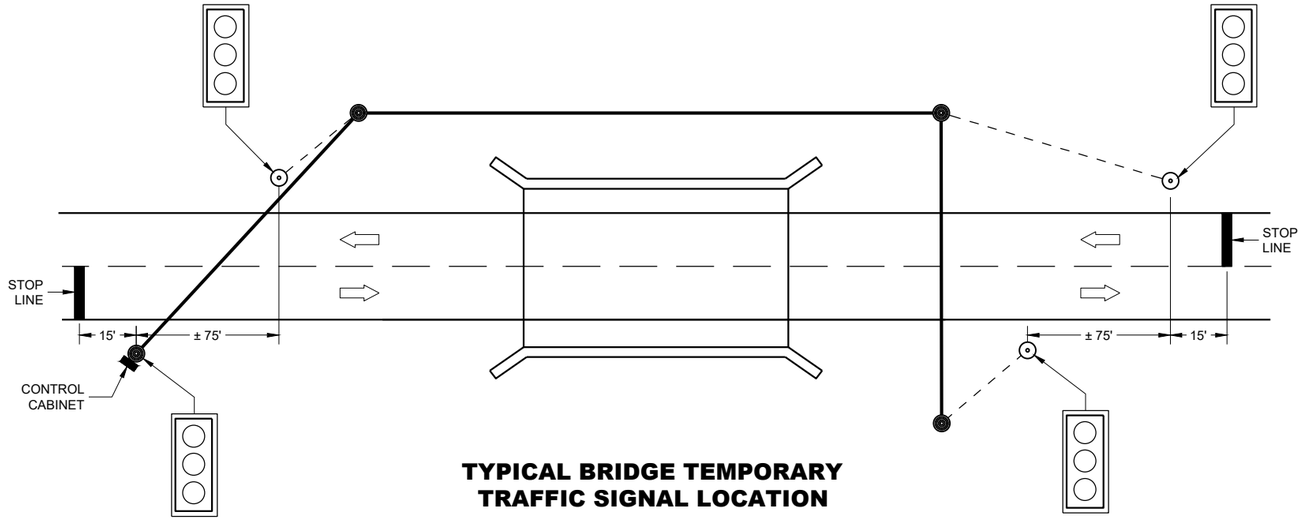
S.D.D. 8 E 9-6



TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

LEGEND

- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREADAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- DIRECTION OF TRAFFIC
- LED TRAFFIC SIGNAL WITH BACKPLATE (3-12")

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAY BE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

WOOD POLES (NON-BREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).

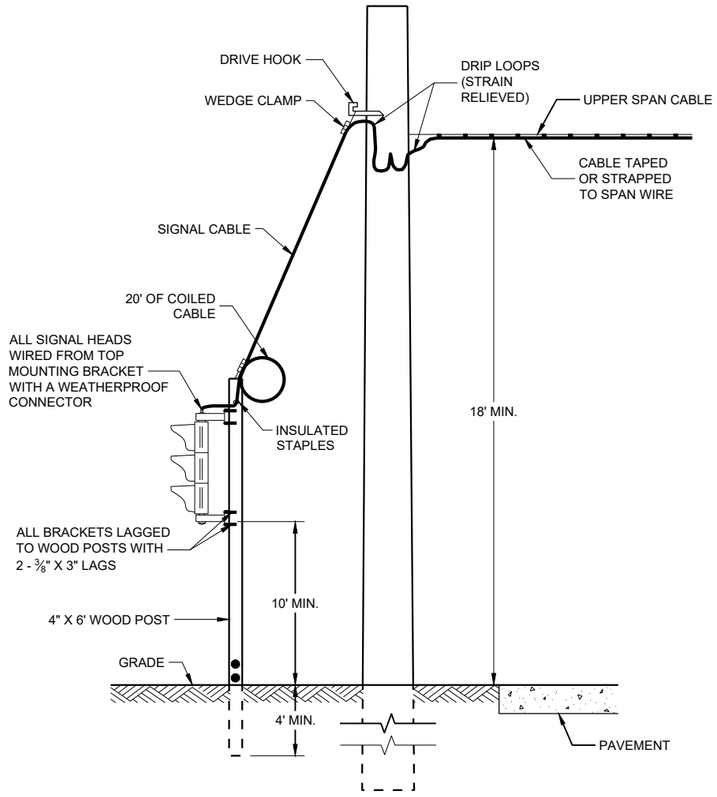
WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

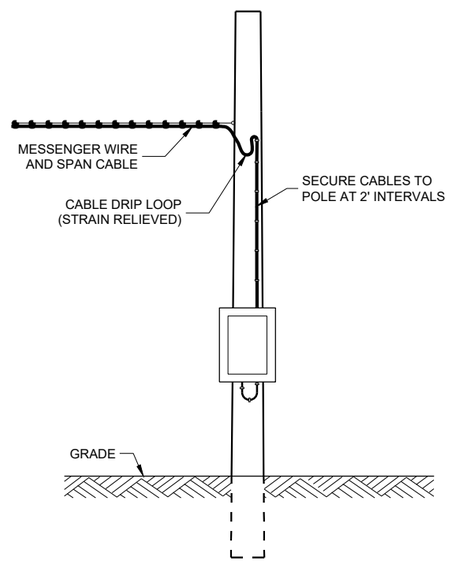
TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL SHALL HAVE A BACKPLATE.

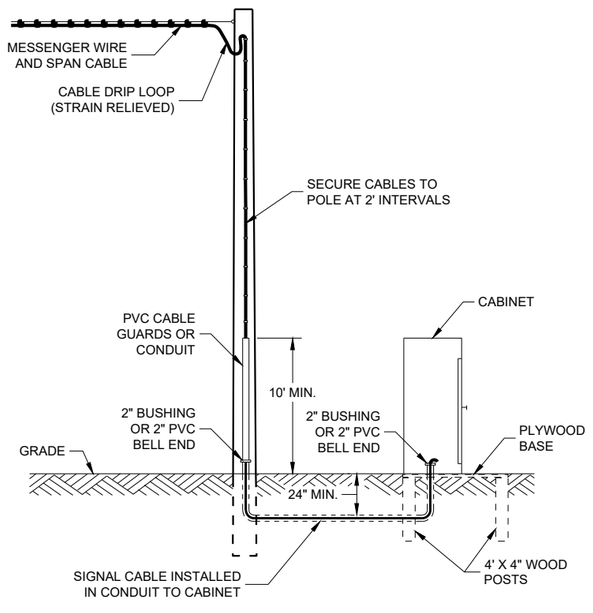
SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL DROP TO TRAFFIC SIGNAL FACE



POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION

MINIMUM POLE LENGTHS	CLASS	POLE BURIAL DEPTHS
25'	V	5'
30'	V	6'
35'	IV	7'
40'	IV	8'
45'	IV	9'

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE*
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/CURBS	2 FT

* NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 — DATE
/S/ Ahmet Demirbilek — ROADWAY STANDARDS DEVE ENGINEER

FHWA

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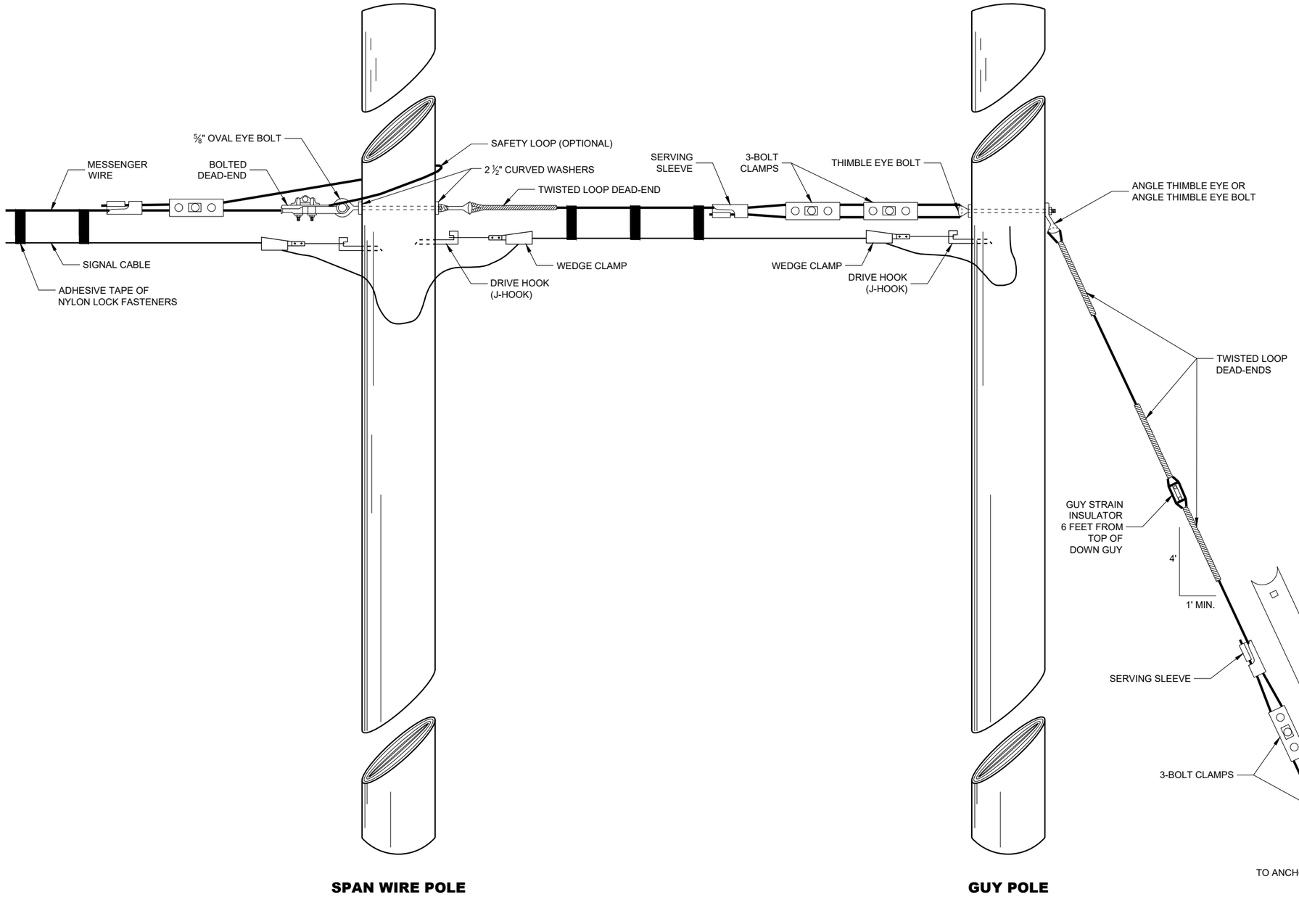
SDD09G02 - 05a

SDD09G02 - 05a

GENERAL NOTES

USE ¾" DRILL IN WOOD POLE TO PROVIDE FOR ⅝" BOLTS.



SPAN WIRE POLE

GUY POLE

TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2015
DATE

/S/ Ahmet Demerbilek
ROADWAY STANDARDS DEVE ENGINEER

FHWA

6

SDD09G02 - 05b

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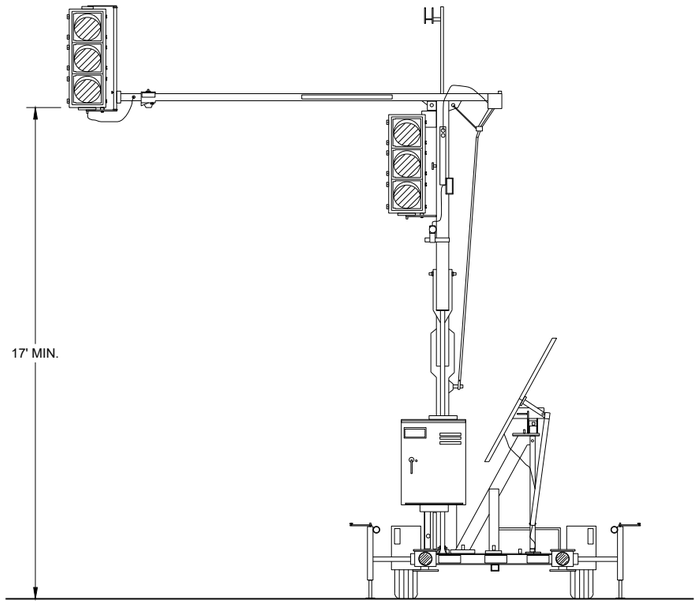
SDD09G02 - 05b

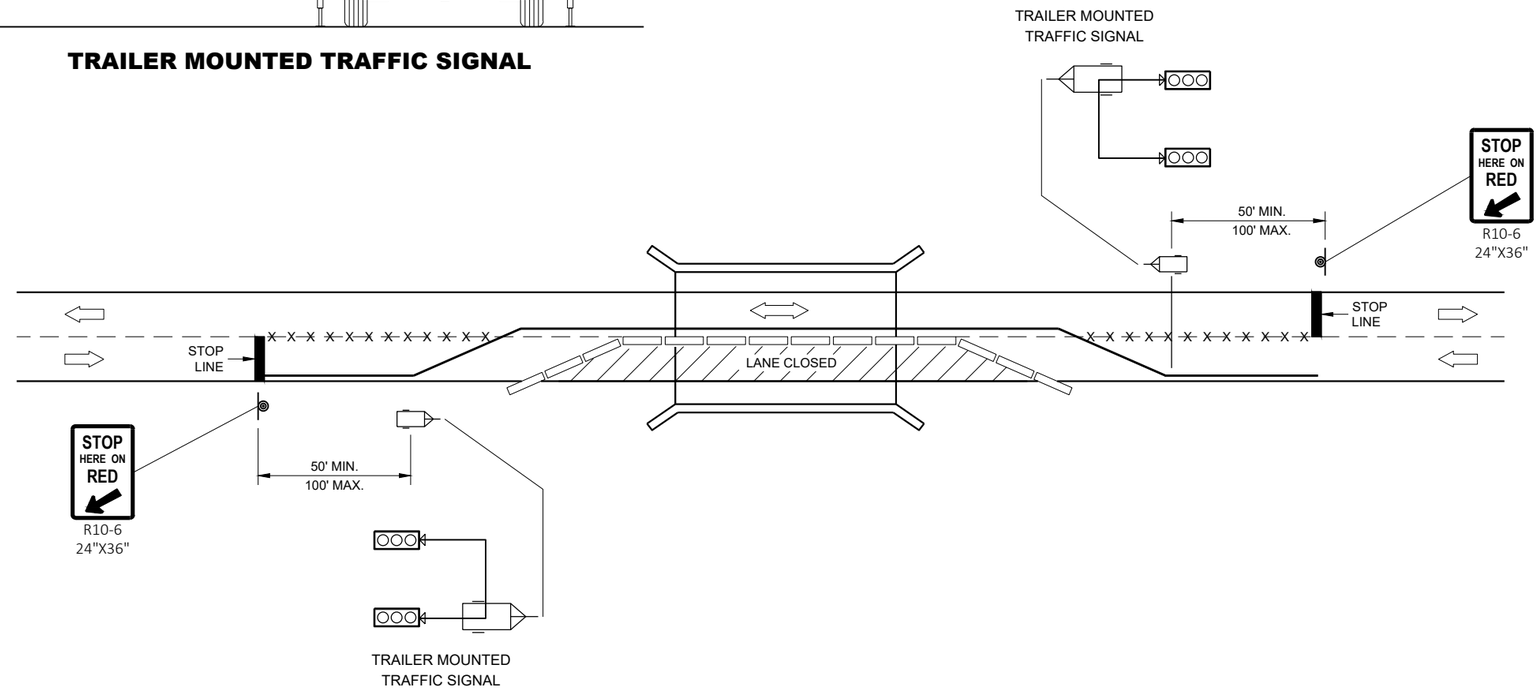


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAIL OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15D33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

- POST MOUNTED SIGN
- TEMPORARY PRECAST CONCRETE BARRIER
- TRAILER MOUNTED TRAFFIC SIGNAL
- REMOVE PAVEMENT MARKINGS
- DIRECTION OF TRAFFIC

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2015
DATE

/S/ Ahmet Demerbilek
ROADWAY STANDARDS DEVE ENGINEER

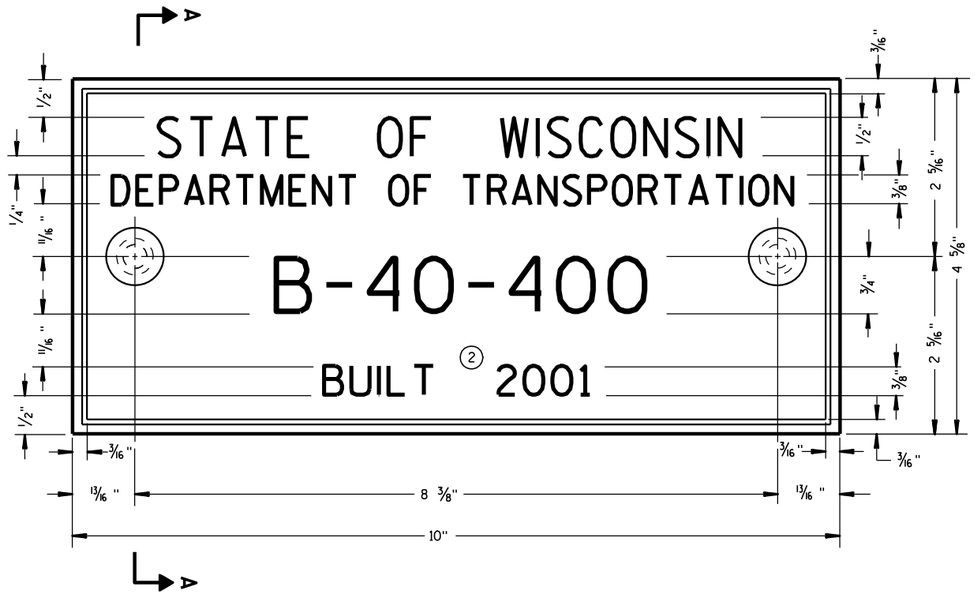
FHWA

6

SDD09G02 - 05c

6

SDD09G02 - 05c



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)

FOR MULTI-UNIT STRUCTURES
LINE 3 ABOVE SHALL READ

B = BRIDGE
C = CULVERT
R = RETAINING WALL

COUNTY NO.

BRIDGE NO.

UNIT NO. FOR MULTIPLE UNIT BRIDGE

B-40-400-1A

NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

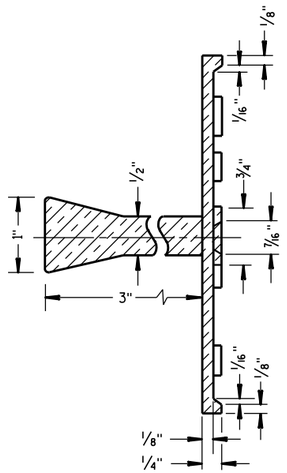
GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

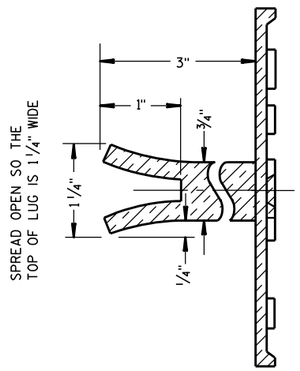
THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

(1) EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.

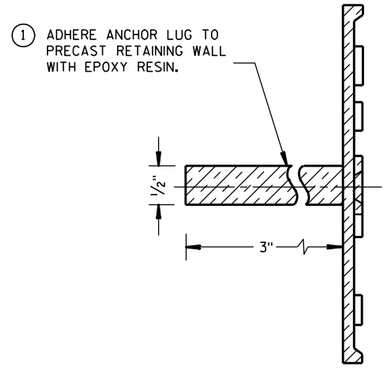
(2) REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE (STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

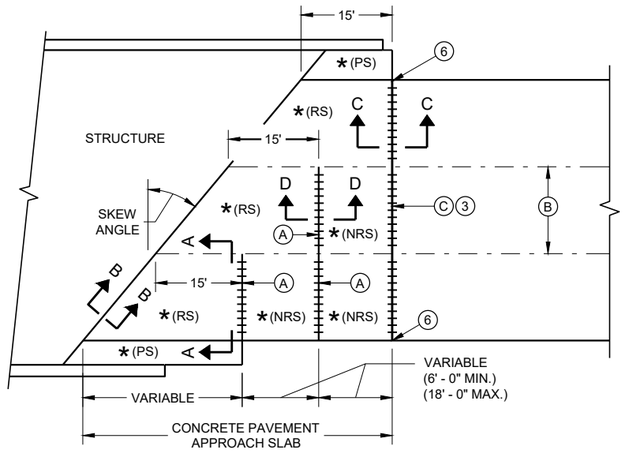
3/26/10 DATE

/S/ Scot Beck CHIEF STRUCTURAL DEVELOPMENT ENGINEER

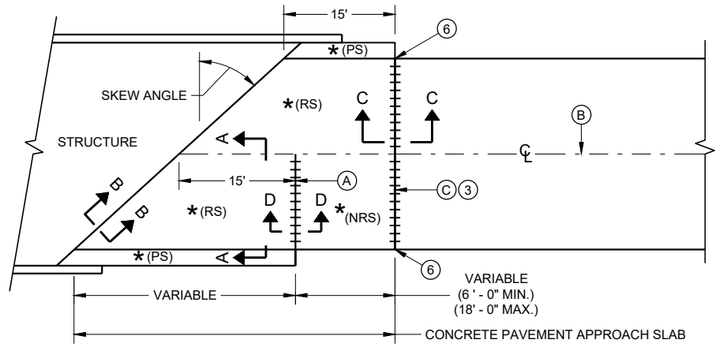
FHWA

6

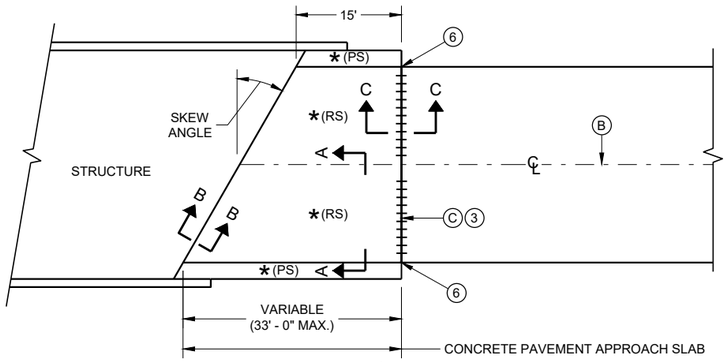
S.D.D. 12 A 3-10



SKEWED APPROACH
(PAVEMENT MORE THAN TWO LANES)



SKEWS > 20°
(PAVEMENT WIDTH ≤ 30')



SKEWS ≤ 20°
(PAVEMENT WIDTH ≤ 30')

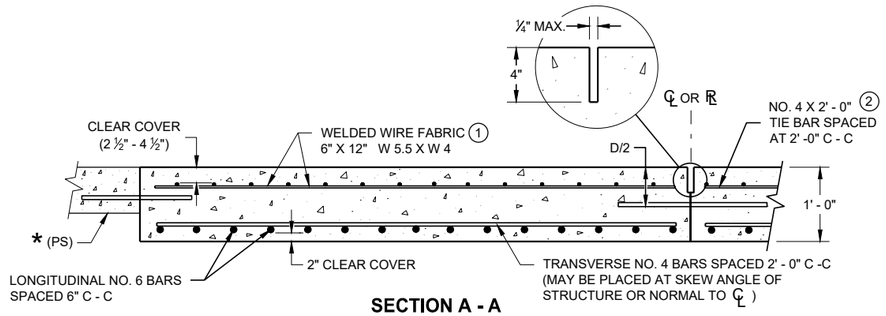
APPROACH SLAB AND ADJACENT PAVEMENT

* (RS) = REINFORCED CONCRETE SLAB

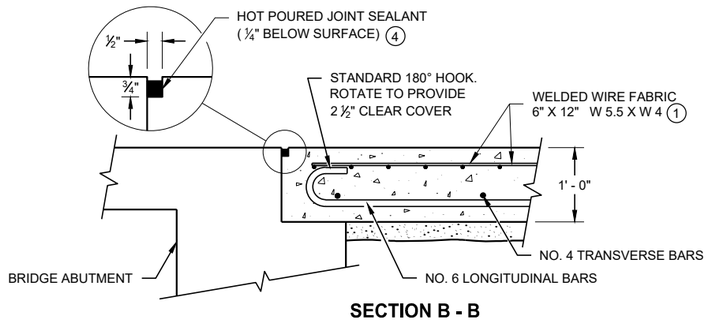
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB

* (NRS) - NON - REINFORCED CONCRETE SLAB

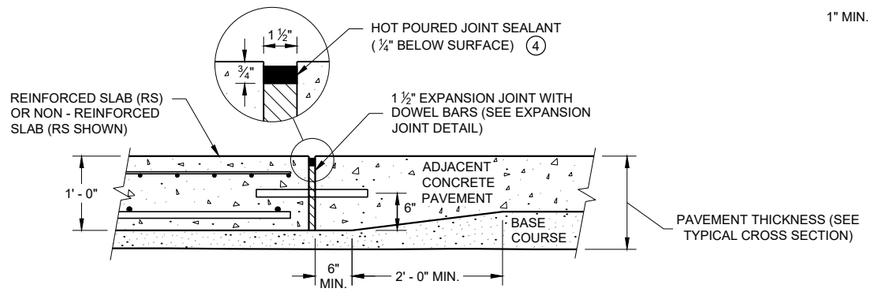
*** STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



SECTION A - A
REINFORCEMENT POSITIONING DETAIL



SECTION B - B
BEND DETAIL
BOTTOM REINFORCEMENT



SECTION C - C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT

GENERAL NOTES

THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

(1) THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0 " C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.

(2) THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.

(3) DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.

(4) USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.

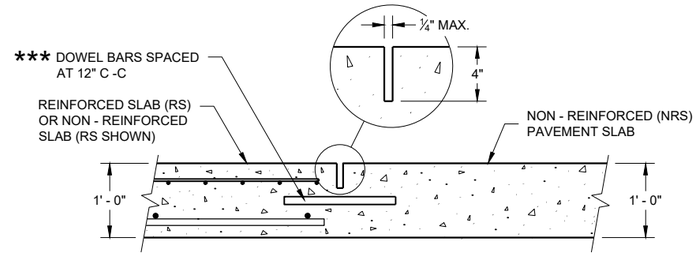
(5) PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.

(6) EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.

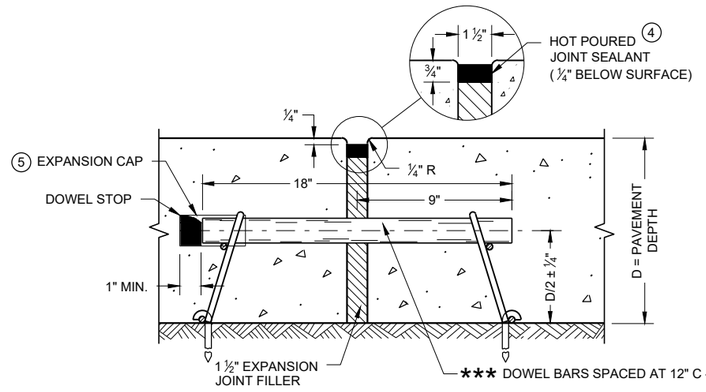
(A) STANDARD CONTRACTION JOINT NORMAL TO ℄ OR ℞.

(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.

(C) 1 ½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℄ OR ℞



SECTION D - D
CONTRACTION JOINT



EXPANSION JOINT DETAIL

CONCRETE PAVEMENT APPROACH SLAB

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

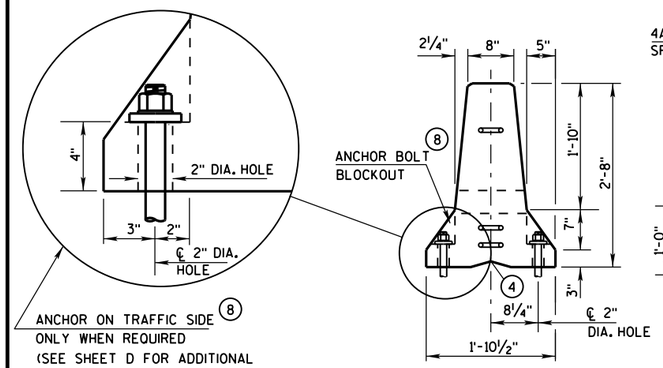
APPROVED
November 2018
DATE

/S/ Peter Kemp P.E.
PAVEMENT SUPERVISOR

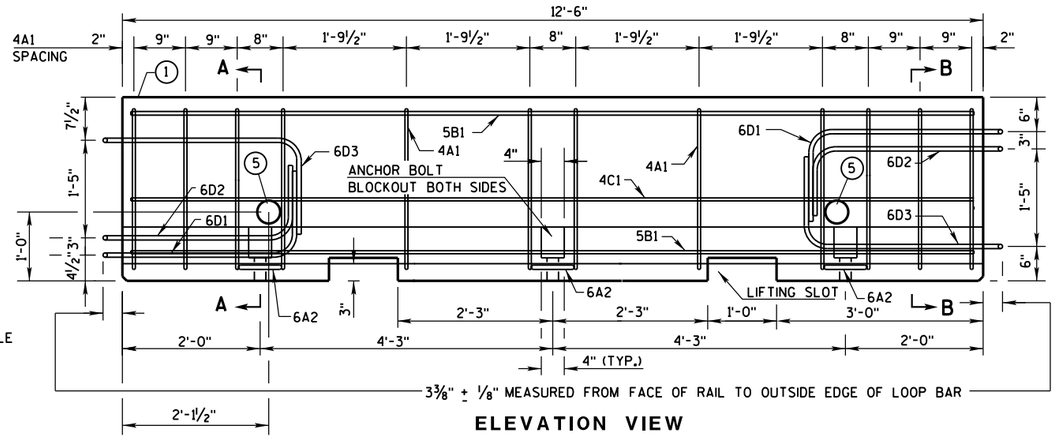
FHWA

6

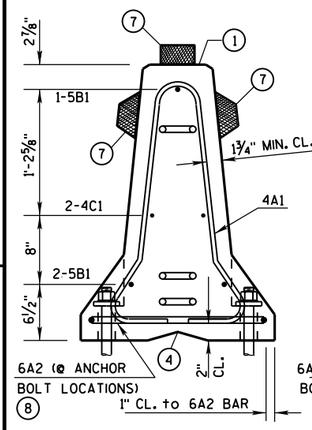
SDD 13B02 - 09a



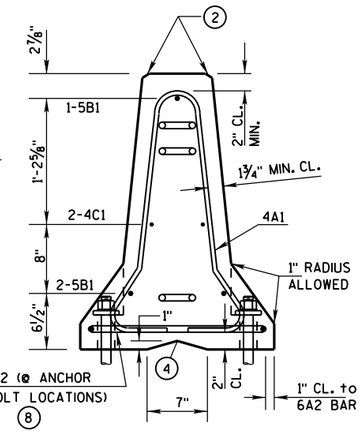
END VIEW



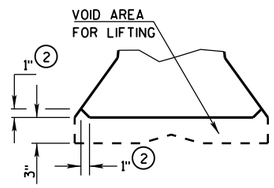
ELEVATION VIEW



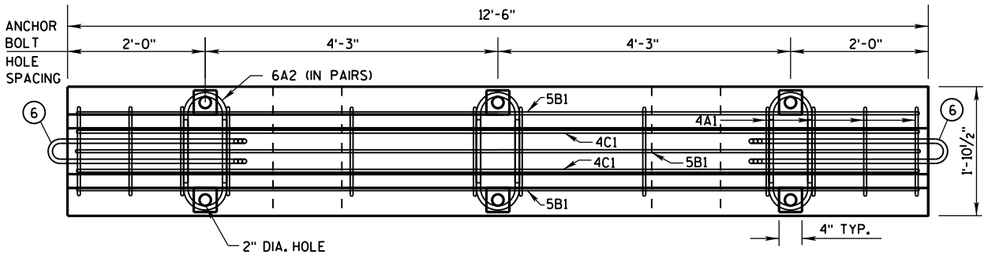
SECTION A-A
(STIRRUP PLACEMENT)



SECTION B-B
(STIRRUP PLACEMENT)

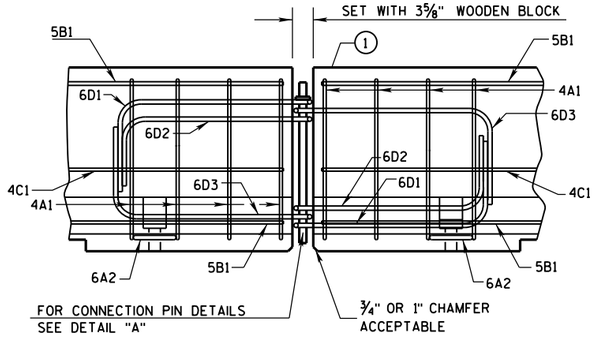


DETAIL "B"
LIFTING SLOT DETAIL

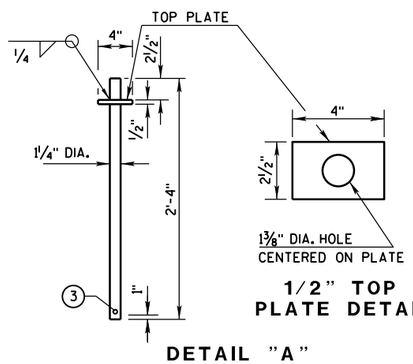


PLAN VIEW

DETAILS OF BARRIER SECTION

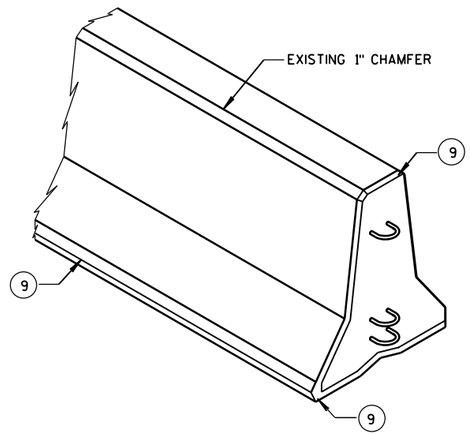


DETAILS OF BARRIER CONNECTION



1/2" TOP PLATE DETAIL

DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-15(a) THRU 14B7-15(i).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRCAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE ¾" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-½" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN ⅛" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

(1) MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
- a. TYPE: WI CBTP
- b. MANUFACTURER
- c. DATE MANUFACTURED (MONTH AND YEAR)

(2) 1" CHAMFER TO PREVENT SPALLING.

(3) A ⅜" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..

(4) "V" NOTCH IS OPTIONAL.

(5) THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).

(6) NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

(7) USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.

(8) SEE SHEET D FOR HOW TO ANCHOR BARRIER. SEE SHEET E FOR WHEN TO ANCHOR BARRIER.

(9) 1" CHAMFER OPTIONAL.

f'c = 4,000 psi

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOR

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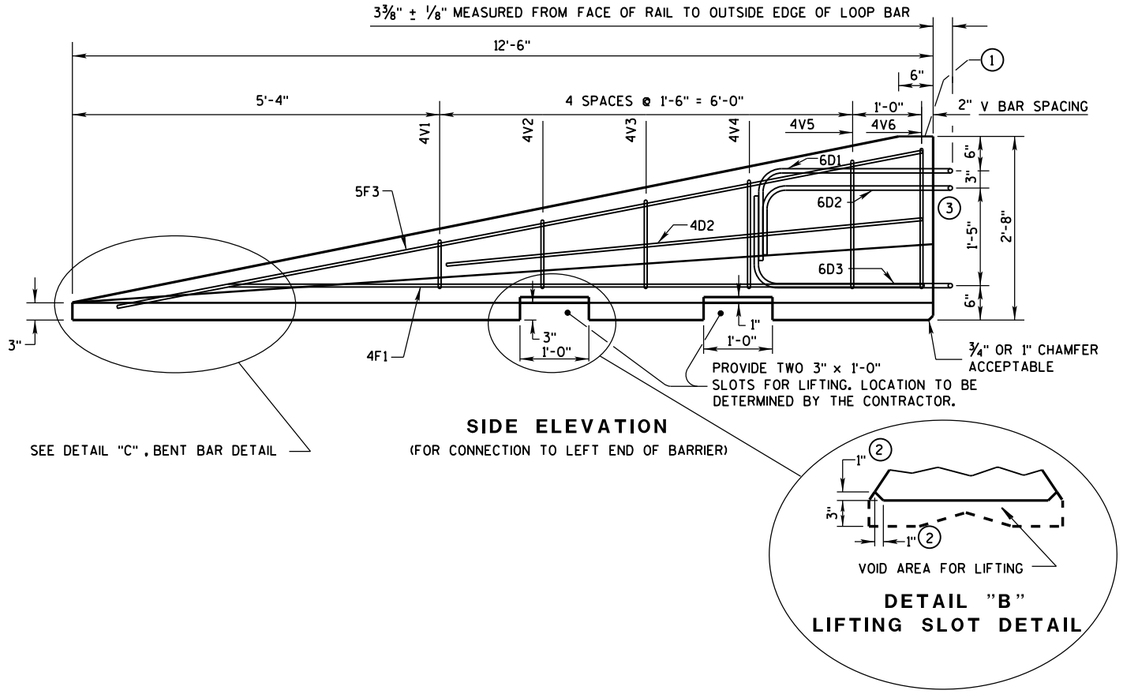
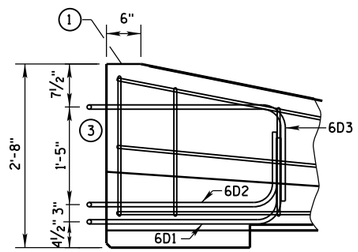
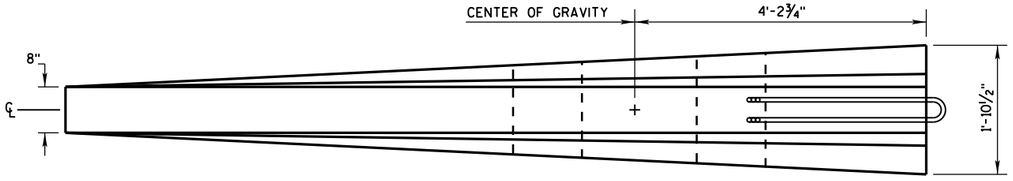
S.D.D. 14 B 7-15a

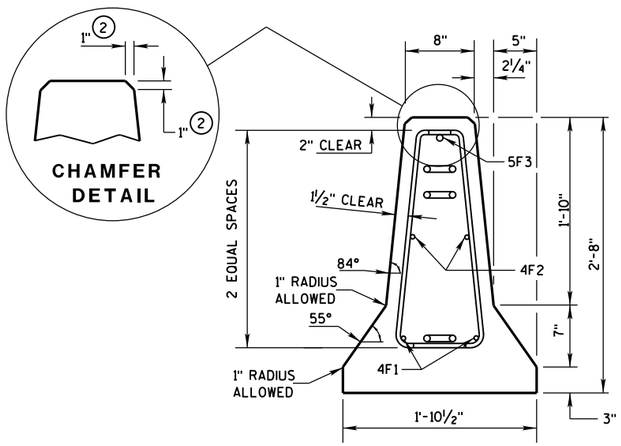


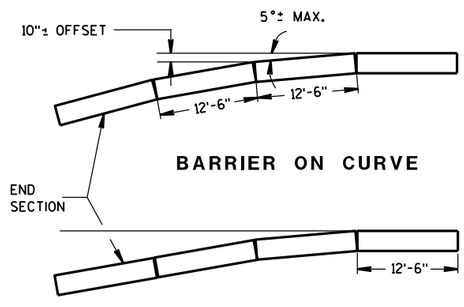


GENERAL NOTES

1. MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
   a. TYPE WICBTP
   b. MANUFACTURER
   c. DATE MANUFACTURED (MONTH AND YEAR)
2. 1" CHAMFER TO PREVENT SPALLING.
3. NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.







POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

DETAILS OF BARRIER TAPER SECTION

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOI

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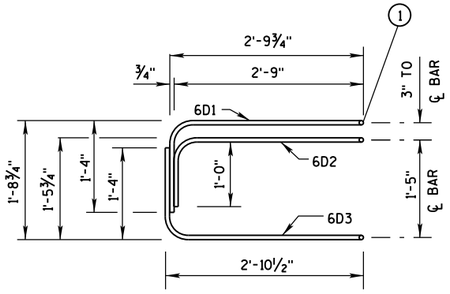
S.D.D. 14 B 7-15b

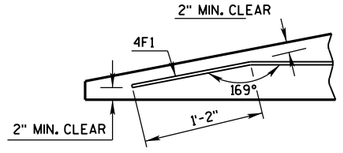
BARRIER TAPER SECTION BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

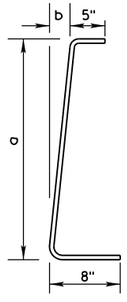
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



ELEVATION
LOOP BAR ASSEMBLY



DETAIL "C"
BENT BAR DETAIL



BAR	a	b
V1	10"	1"
V2	1'-1"	1¼"
V3	1'-5"	1⅝"
V4	1'-8"	1⅞"
V5	2'-0½"	2⅜"
V6	2'-3"	2¾"

4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

TAPER BARRIER SECTION

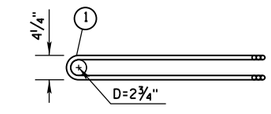
GENERAL NOTES

(1) NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

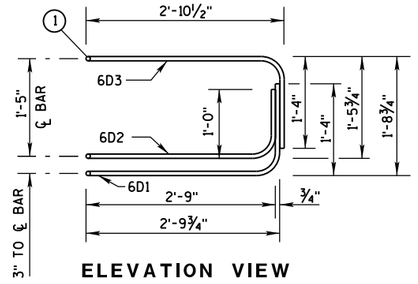
BARRIER SECTION BILL OF MATERIALS

(PER 12'-6" BARRIER SECTION)

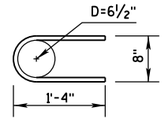
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"



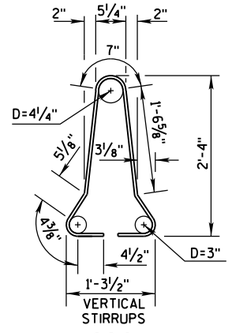
PLAN VIEW
LOOP BAR ASSEMBLY
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2



4A1

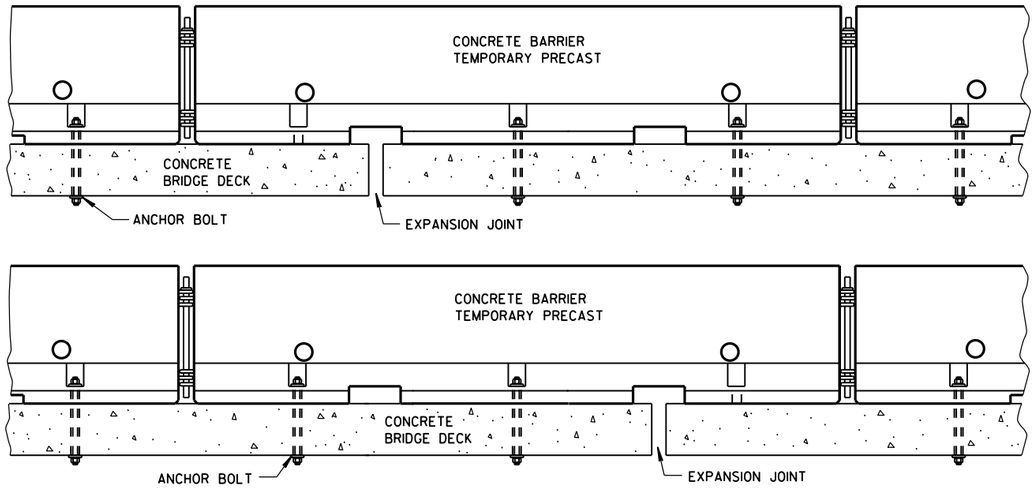
BARRIER SECTION

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOR

6

S.D.D. 14 B 7-15c



TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)

GENERAL NOTES

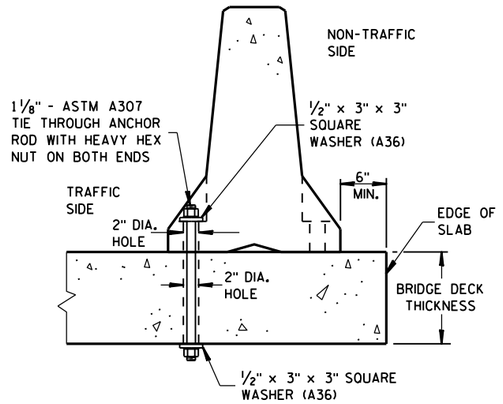
SEE SHEET E FOR WHEN TO ANCHOR. OTHER PARTS OF THE PLAN MAY SHOW ADDITIONAL LOCATIONS REQUIRING ANCHORING.

REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERICAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.

(1) 1⅛" DIAMENTER A307 THREADED ROD. ½" X 3" X 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL. ASTM A563A HEAVY HEX NUT.

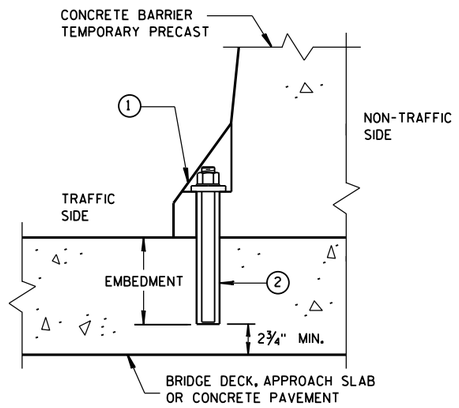
(2) ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5¼" EMBEDMENT. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.

(3) ASPHALT SURFACE SHOWN. CONTRACTOR MAY DRILL THROUGH CONCRETE PAVEMENT AND THAN DRIVE ASPHALT ANCHOR PIN.



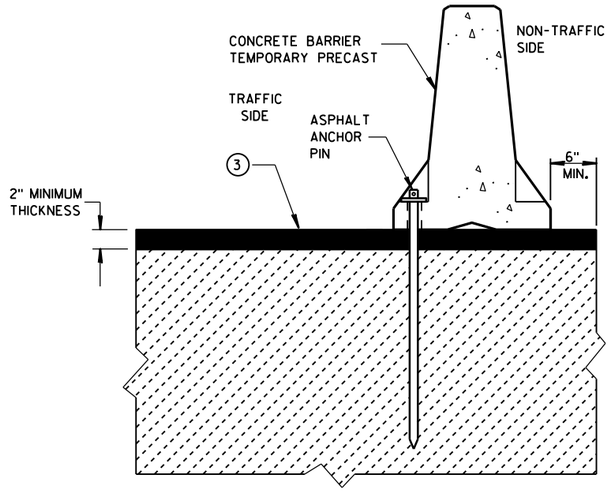
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOTUSE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)

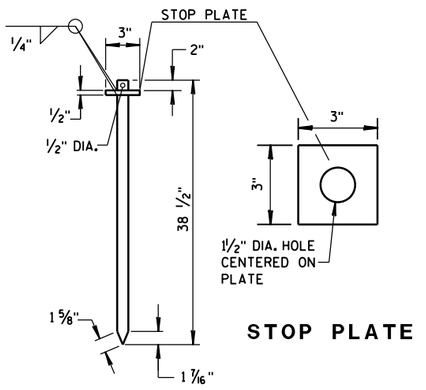


REMOVABLE ADHESIVE ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



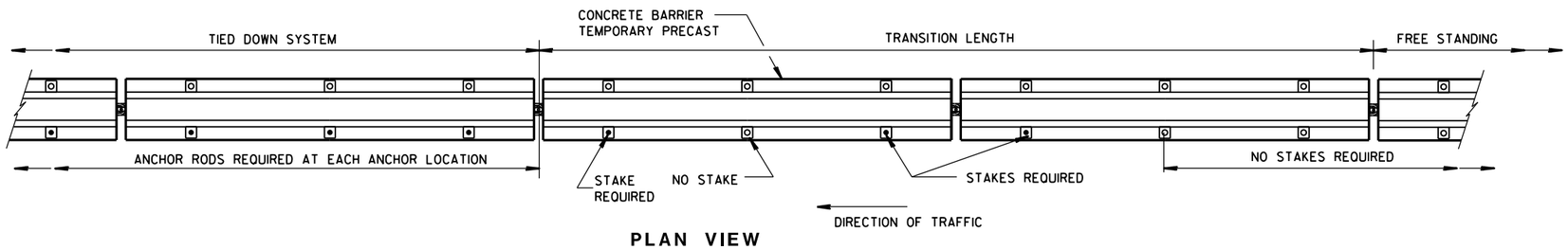
STAKE DOWN INSTALLATION FOR ASPHALTIC SURFACE



STOP PLATE

ASPHALT ANCHOR PIN

(ASTM A36 STEEL)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOI

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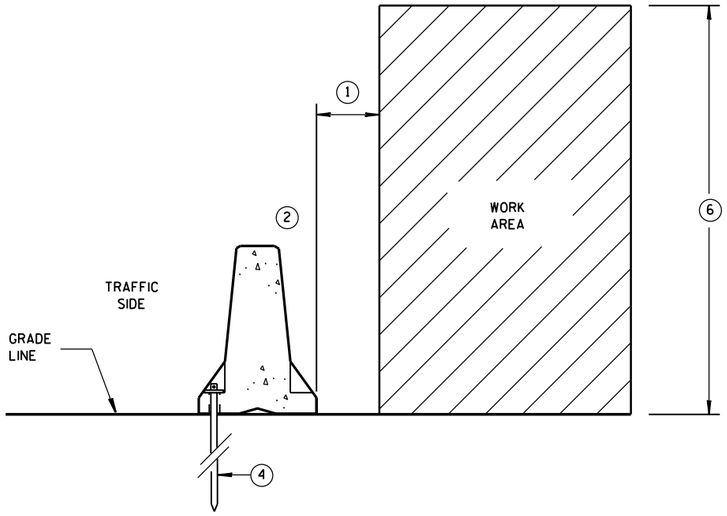
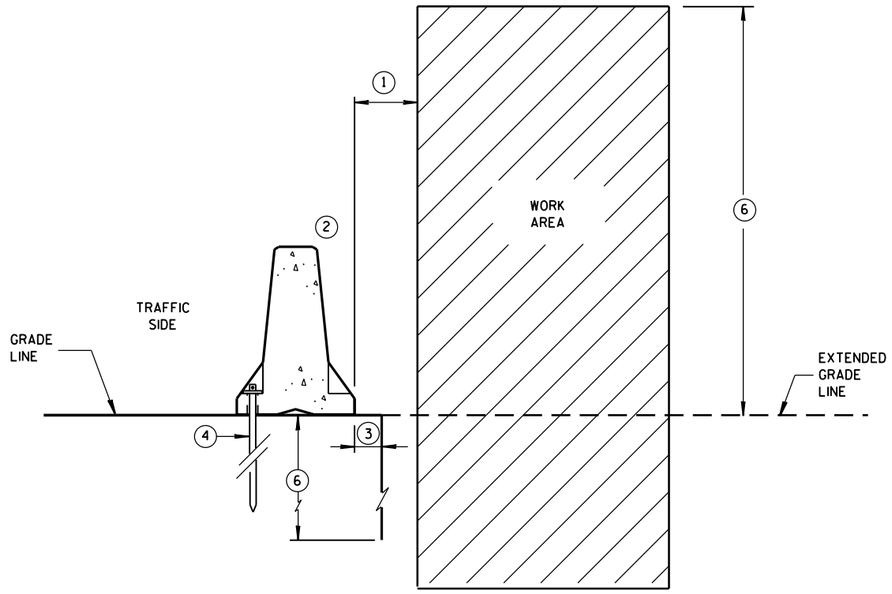
S.D.D. 14 B 7-15d



ANCHORED BARRIER SPACE REQUIREMENTS FOR HAZARDS EXTENDED ABOVE THE GRADE LINE

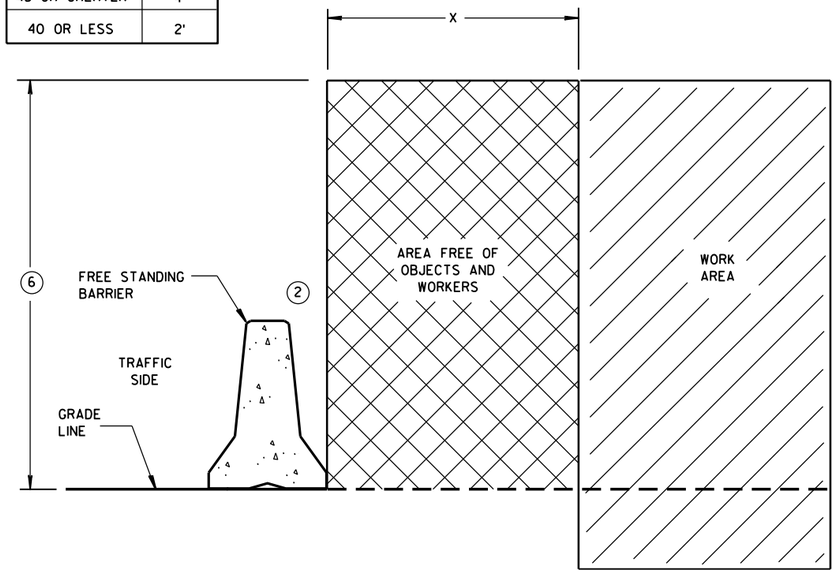


ANCHORED BARRIER SPACE REQUIREMENTS ON VERTICAL DROP OFFS

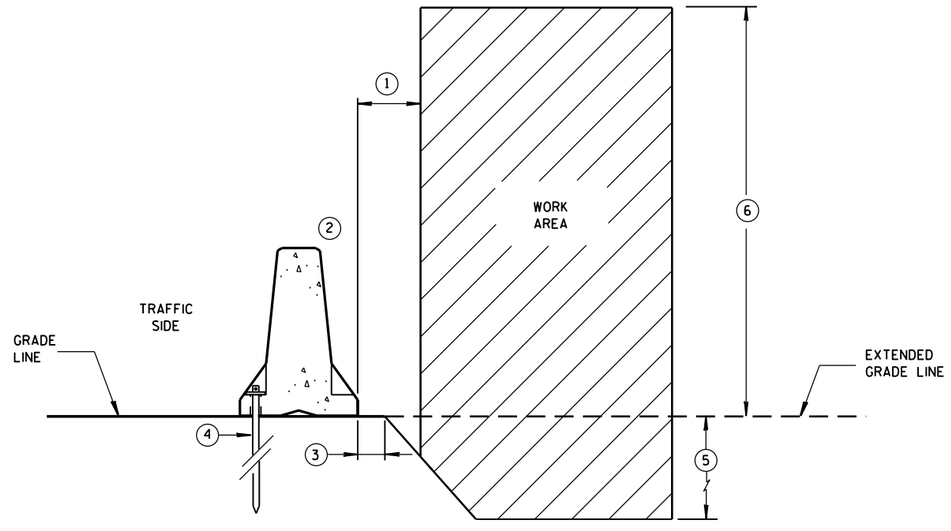
GENERAL NOTES

1. WHEN OBJECTS EXTEND ABOVE THE GRADE, A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT. SEE OTHER DETAILS FOR FOR THE MINIMUM OFFSET FROM BACK OF BARRIER TO SLOPES OR VERTICAL DROPS.
2. OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR LEANED AGAINST THE BARRIER WITHOUT PERMISSION OF THE PROJECT ENGINEER.
3. SEE OTHER DETAIL ON SHEET "D" FOR SPACE REQUIREMENTS.
4. SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR A STAKE DOWN FOR ASPHALTIC SURFACE TREATMENT DETAILS. ASPHALTIC ANCHOR SHOWN.
5. DEPTH OF 3 FEET OR MORE.
6. Y = 6'-6".

POSTED SPEED MPH	X
45 OR GREATER	4'
40 OR LESS	2'



FREE STANDING BARRIER SPACE REQUIREMENTS



ANCHORED BARRIER SPACE REQUIREMENTS ON SLOPES

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOI

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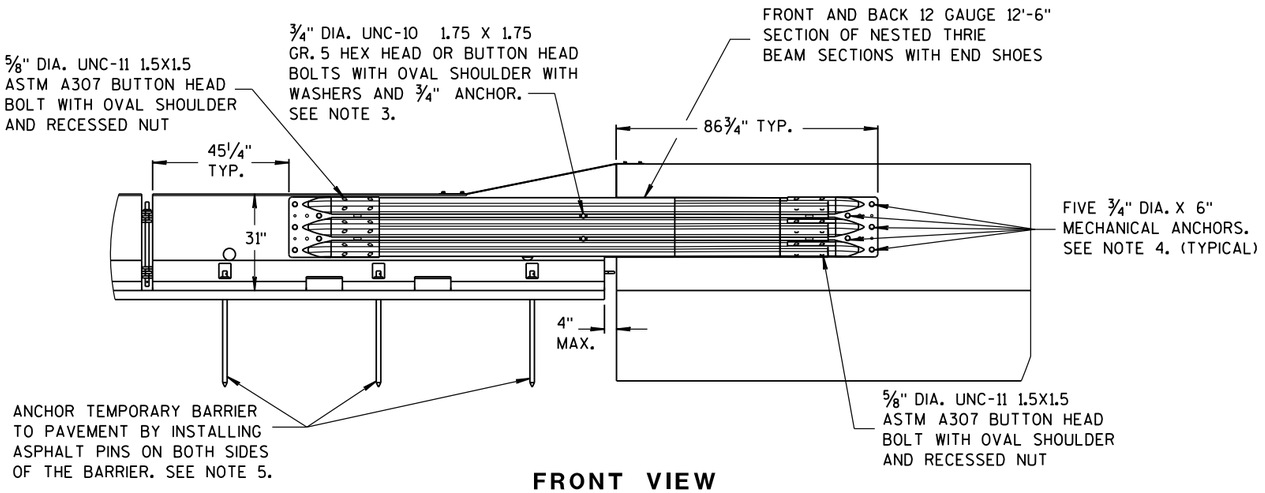
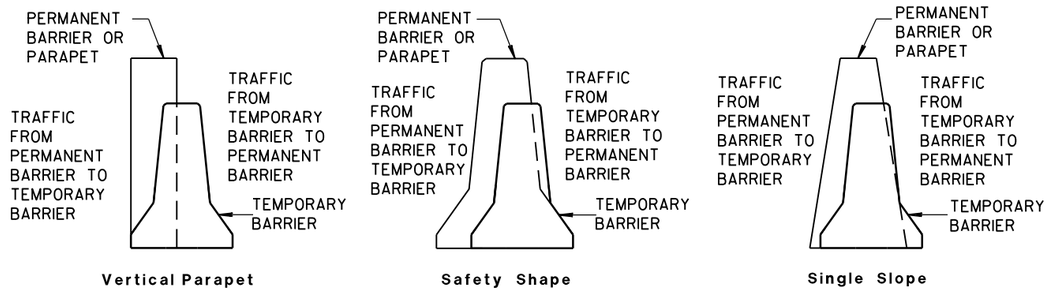
S.D.D. 14 B 7-15e



FRONT VIEW

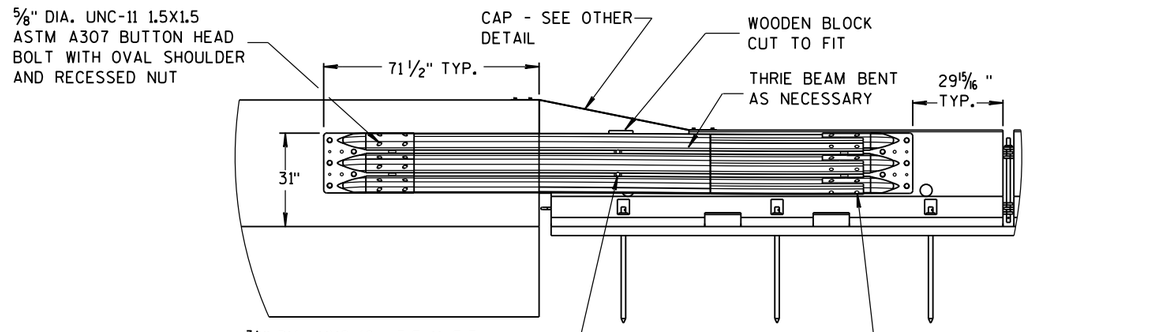


TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

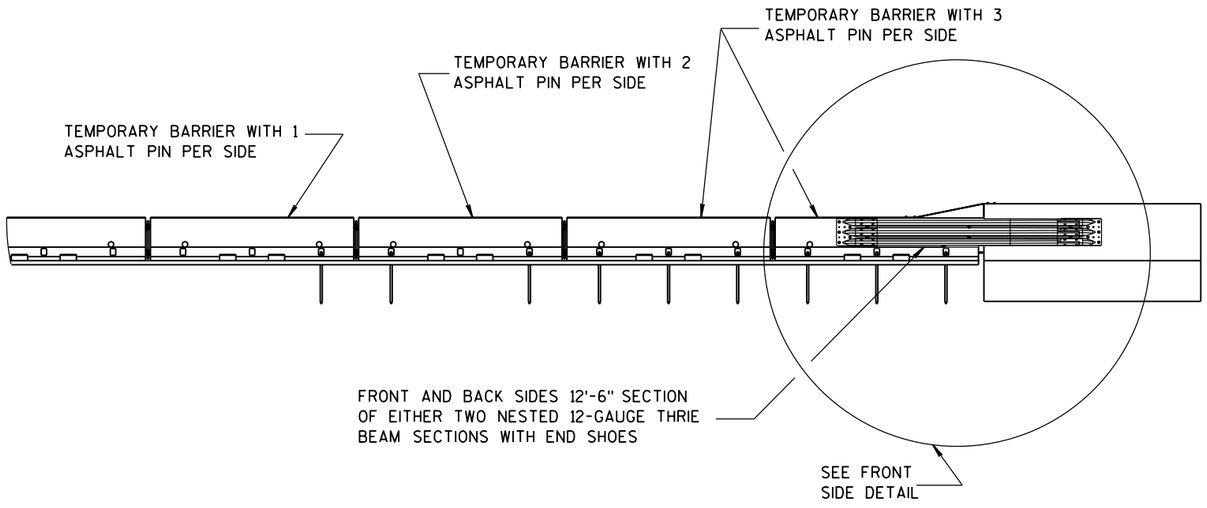
NOTES

NESTED THRIE BEAM IS REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS REGARDLESS OF TRAFFIC.

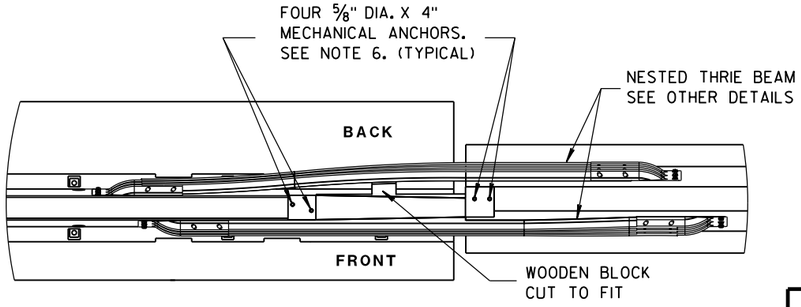
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.



BACK VIEW



FRONT VIEW



PLAN VIEW

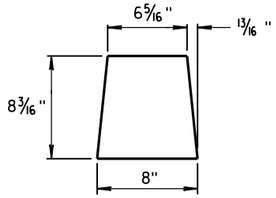
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

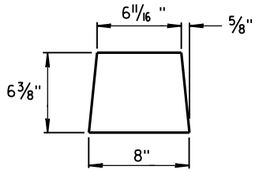
STATE OF WISCONSIN
DEPARTMENT OF TRANSPO

6

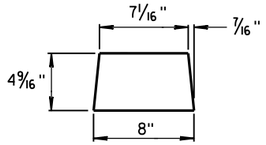
S.D.D. 14 B 7-15f



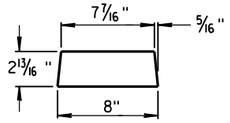
GUSSET 1



GUSSET 2

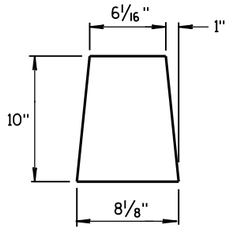


GUSSET 3

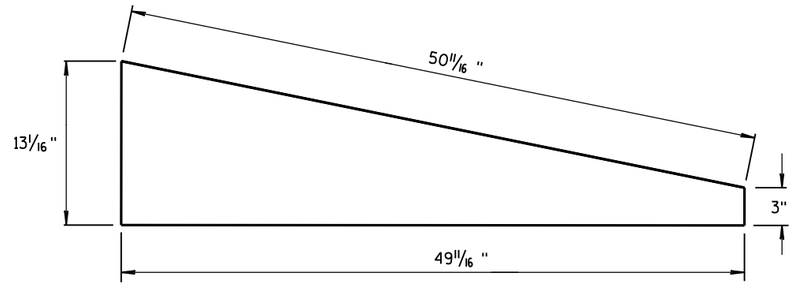


GUSSET 4

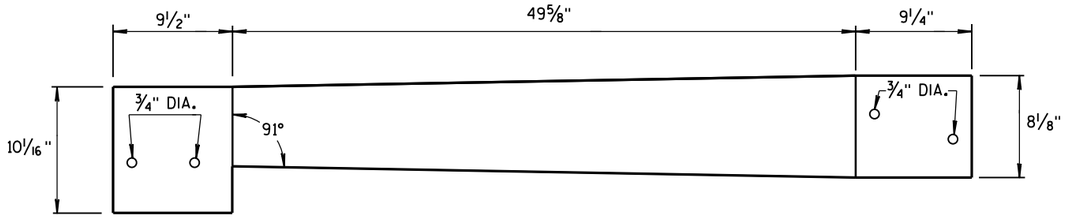
GUSSETS

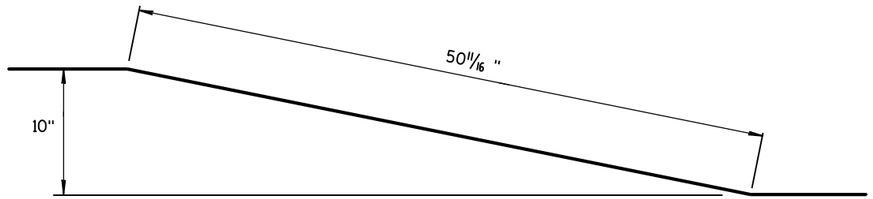


END PLATE



SIDE PLATE

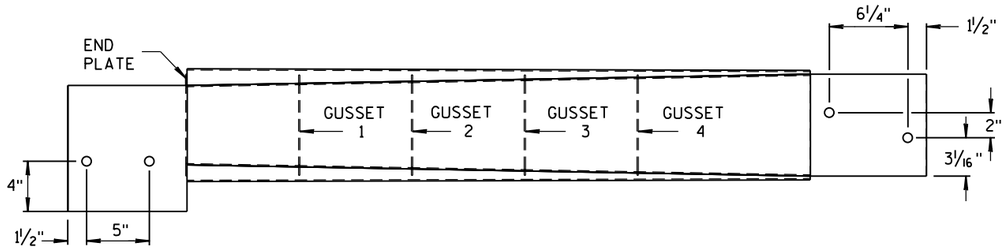


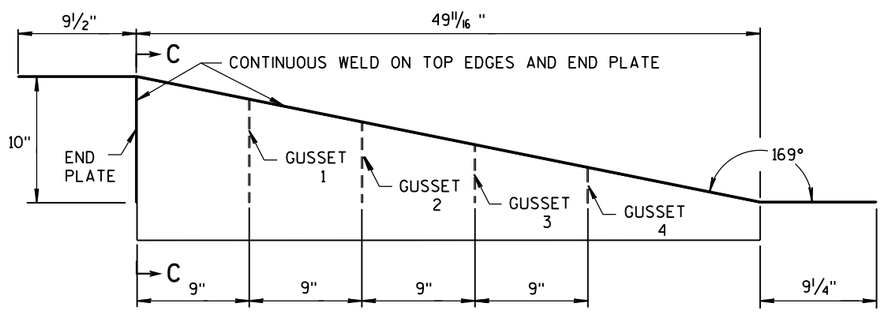


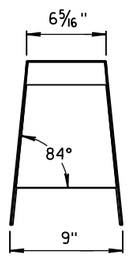
TOP PLATE

SIDE, TOP AND END PLATES FOR CAP FROM TEMPORARY CONCRETE BARRIER TO 42" PERMANENT CONCRETE BARRIER

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.







SECTION C-C

NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 42" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOI

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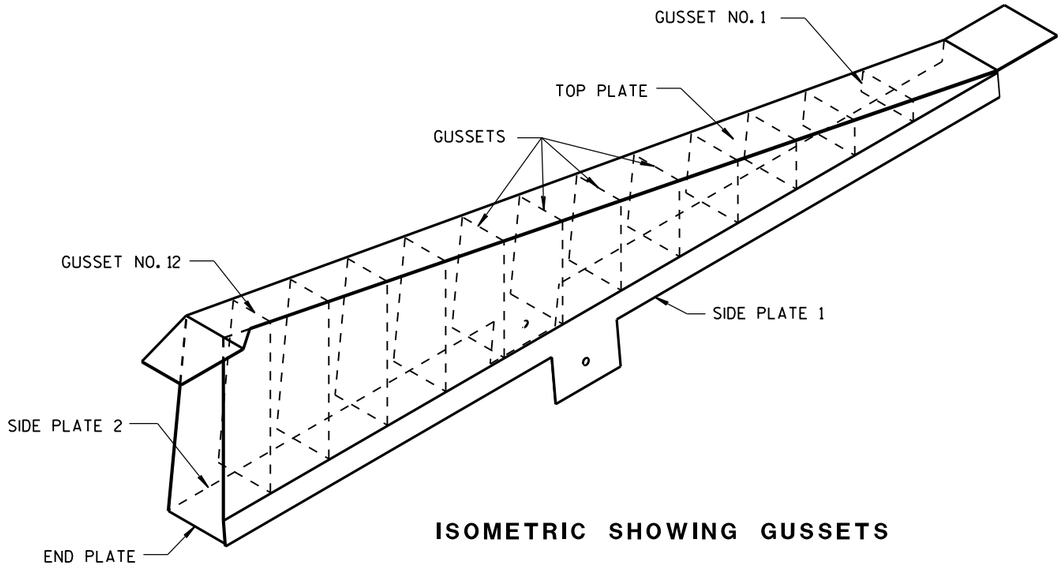
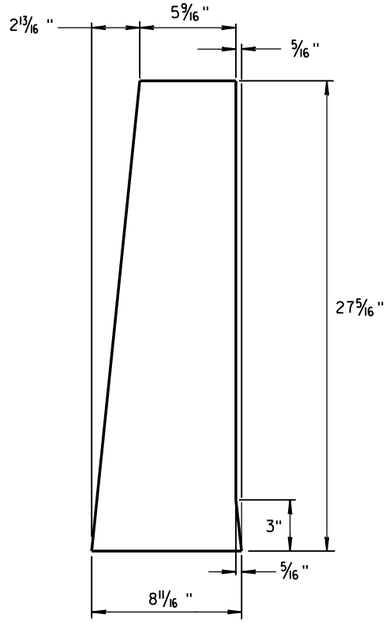
S.D.D. 14 B 7-15g

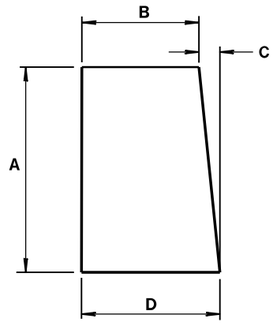


ISOMETRIC SHOWING GUSSETS



END PLATE

1/8" STEEL PLATE



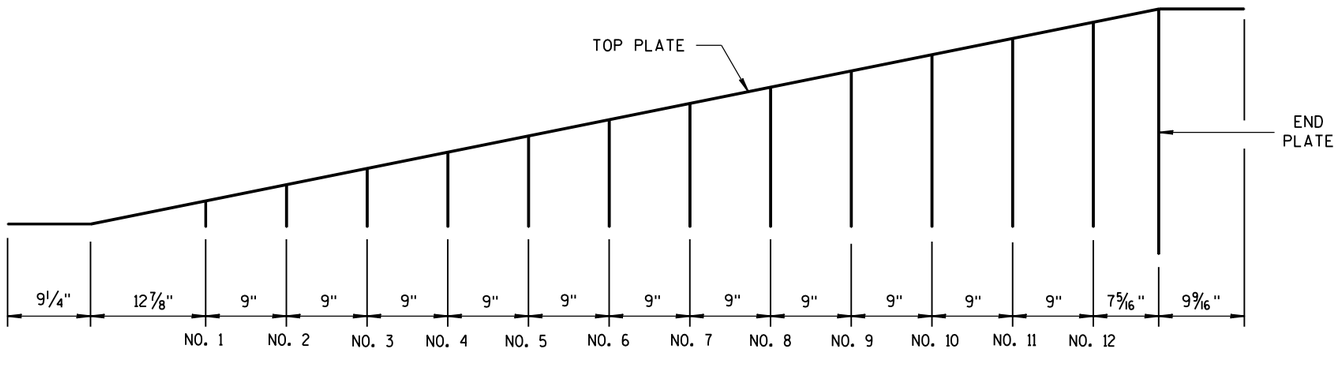
GUSSETS 1 - 12

ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 11/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	11/16 "	8 1/16 "
4	8 5/16 "	7 3/16 "	7/8"	8 1/16 "
5	10 1/8"	7"	1 1/16 "	8 1/16 "
6	11 15/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16 "	6 1/16 "	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16 "	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



GUSSET LOCATION

CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOI

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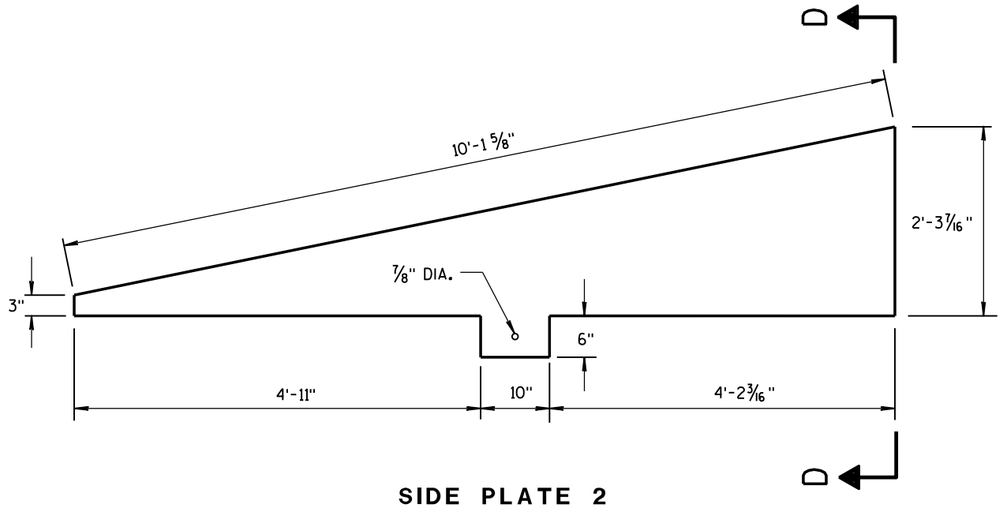
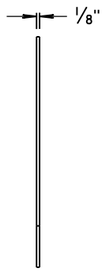
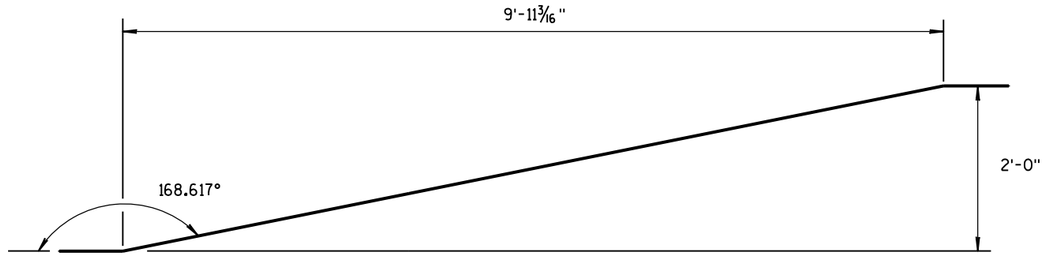
S.D.D. 14 B 7-15h



SIDE PLATE 2

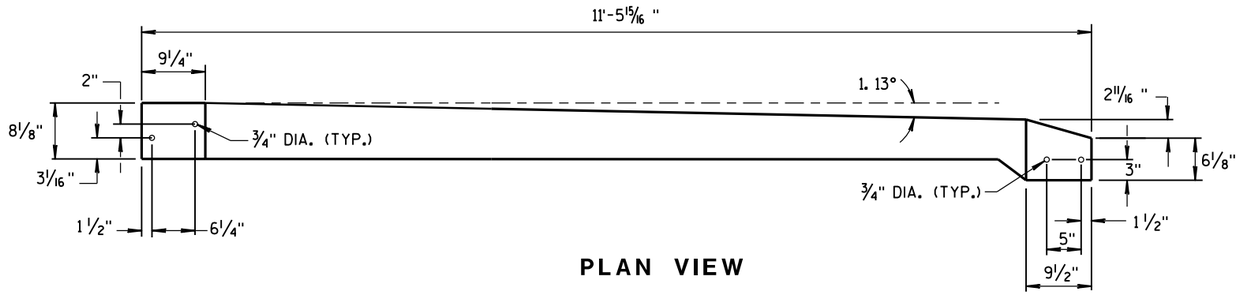


END VIEW



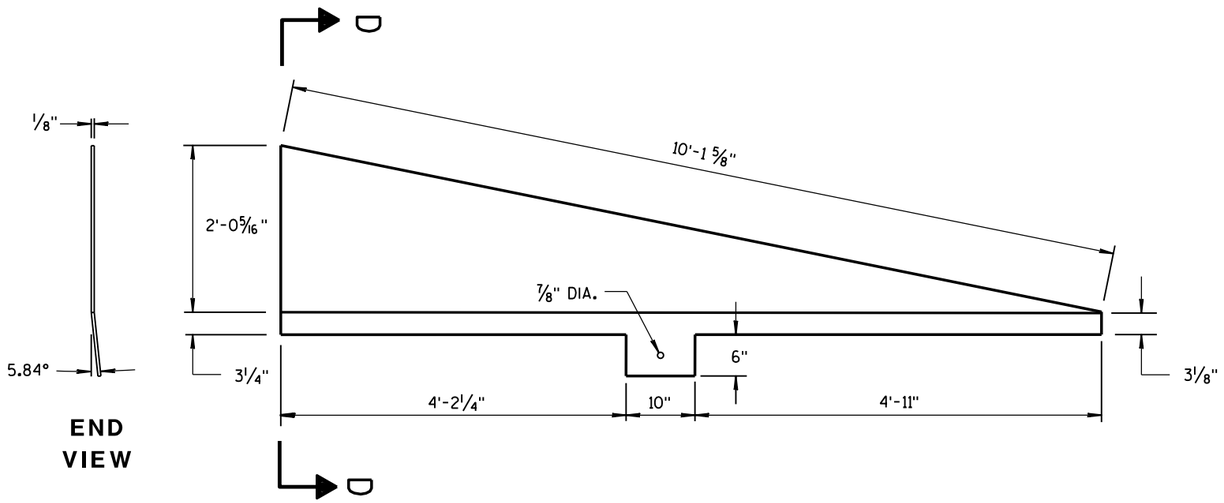
SIDE VIEW

TOP PLATE



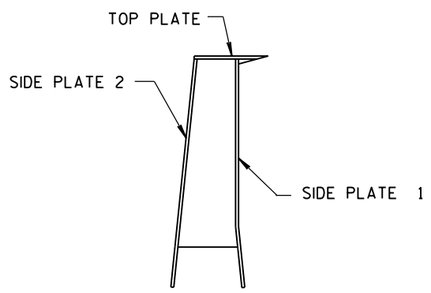
PLAN VIEW

TOP PLATE



END VIEW

SIDE PLATE 1



SECTION D-D

CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS UNIT SUPERV
FHWA

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S.D.D. 14 B 7-15i

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S.D.D. 14 B 7-15i

GENERAL NOTES

(1) W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS. APPROVED PLASTIC BLOCKOUT DESIGNS MAY VARY FROM THIS TYPICAL DETAIL WHEN USED IN CONJUNCTION WITH STEEL POSTS.

DO NOT MIX STEEL POSTS AND WOOD POSTS IN A SINGLE INSTALLATION.

(2) USE STRUCTURAL STEEL POSTS CONFORMING TO ASTM A 36. GALVANIZED POSTS ACCORDING TO AASHTO M 111. EITHER SET THE POSTS IN DRILLED HOLES OR DRIVE TO GRADE. REMOVE MUSHROOMING CAUSED BY DRIVING AND REPAIR DAMAGED SPELTER COATING ON GALVANIZED POSTS.

(3) INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.

(4) USE EITHER WOOD OR APPROVED PLASTIC BLOCKOUTS ON WOOD POSTS.

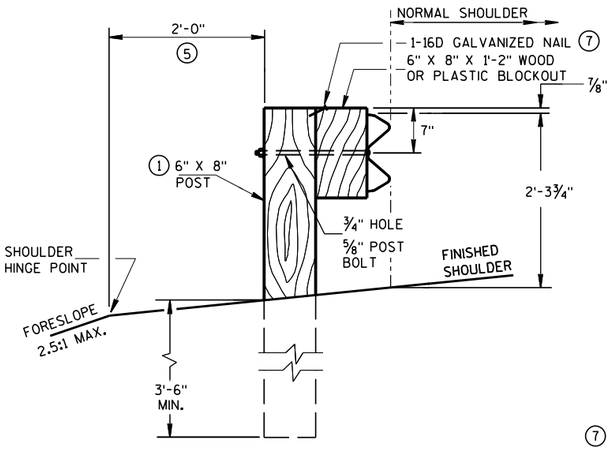
(5) IF THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING, W BEAM (LHW).

(6) IF ROCK IS ENCOUNTERED DURING EXCAVATION, THE ENGINEER MAY APPROVE USING A 12 INCH DIAMETER POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE APPROXIMATELY 2½ INCHES DEEP. CUT THE POSTS TO LENGTH AND PLACE IN YHE HOLE. BACKFILL WITH MATERIAL EXCAVATED FROM THE HOLE AND COMPACT ADEQUATEY.

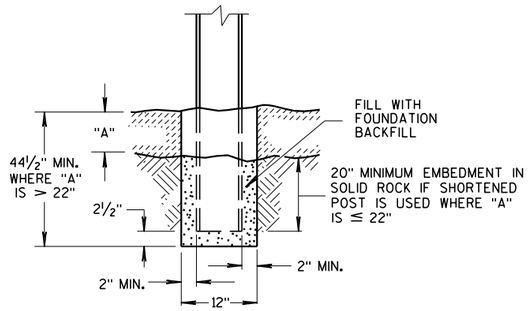
(7) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

INSTALL BEAM GUARD SECTIONS AND ALL NECESSARY HARDWARE ACCORDING TO THE APPLICABLE PLAN AND CURRENT STANDARD AND SUPPLEMENTAL SPECIFICATIONS.

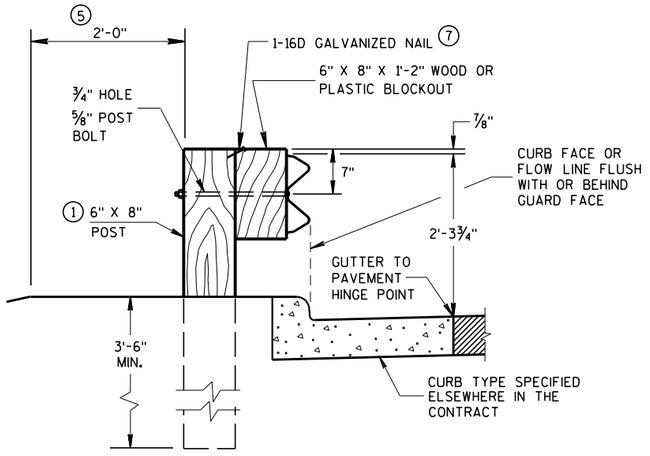
ALL DIMENSIONS ARE SUBJECT TO MANUFACTURER'S TOLERANCES EXCEPT WHERE ALLOWABLE TOLERANCES ARE SHOWN.



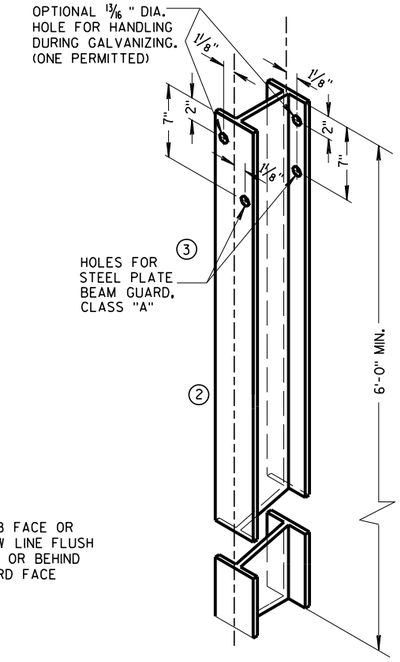
END VIEW
LOCATED ALONG A ROADWAY SHOULDER
STANDARD INSTALLATION



END VIEW
SETTING STEEL OR WOOD POST IN ROCK (6)

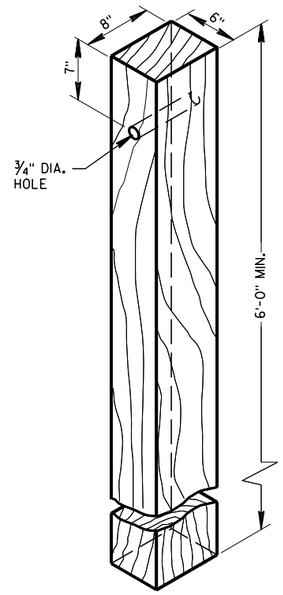


END VIEW
LOCATED ALONG A CURBED ROADWAY

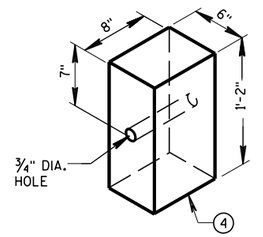


STEEL POST &
HOLE PUNCHING DETAIL
(W6 X 9) (1)

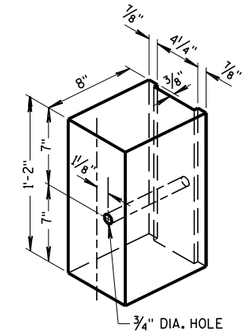
ALL HOLES 13/16" DIAMETER EXCEPT AS NOTED



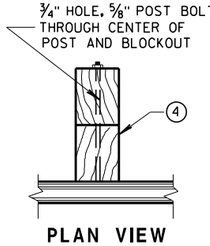
WOOD POST
(6"X8") NOMINAL



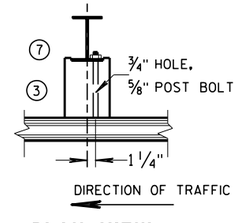
WOOD OR PLASTIC
BLOCKOUT FOR
WOOD POSTS



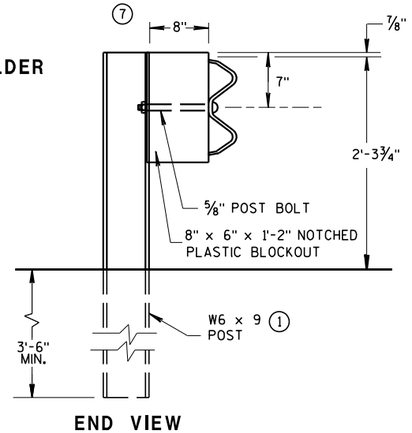
TYPICAL NOTCHED
PLASTIC BLOCKOUT
FOR STEEL POSTS (1)



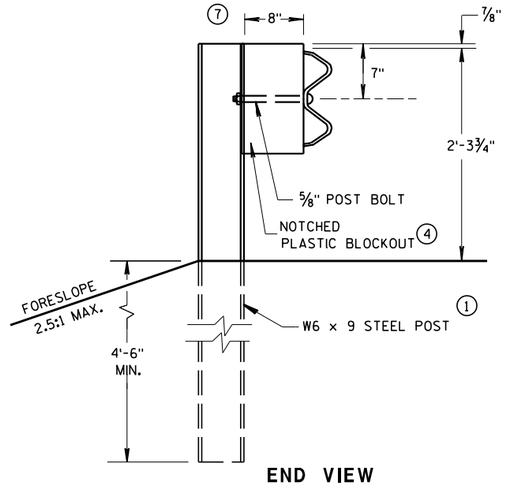
PLAN VIEW
WOOD POST, BLOCKOUT & BEAM



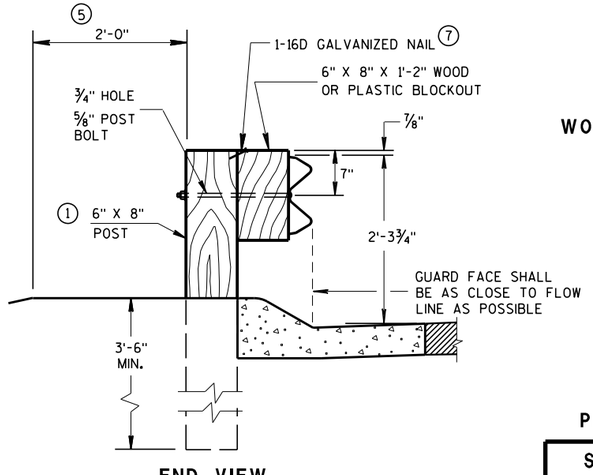
PLAN VIEW
STEEL POST, NOTCHED
PLASTIC BLOCKOUT & BEAM



END VIEW
STEEL POST & NOTCHED
PLASTIC BLOCKOUT ALTERNATIVE
STANDARD INSTALLATION



END VIEW
LONGER POST AT HALF
POST SPACING W BEAM
(LHW)



END VIEW
LOCATED ALONG A
MOUNTABLE CURBED ROADWAY

TYPICAL INSTALLATION OF STEEL PLATE BEAM GUARD

STEEL PLATE BEAM GUARD,
CLASS "A"
INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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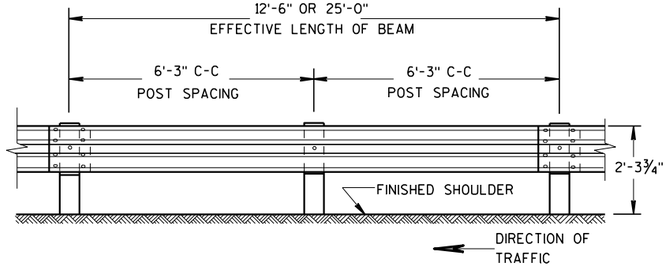
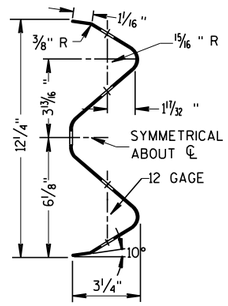
S.D.D. 14 B 15-11a

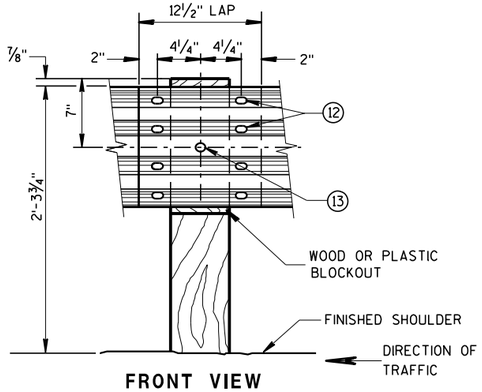


FRONT VIEW

POST SPACING STANDARD INSTALLATION



SECTION THRU W BEAM



FRONT VIEW

BEAM SPLICE AT WOOD POST AND POST MOUNTING DETAIL

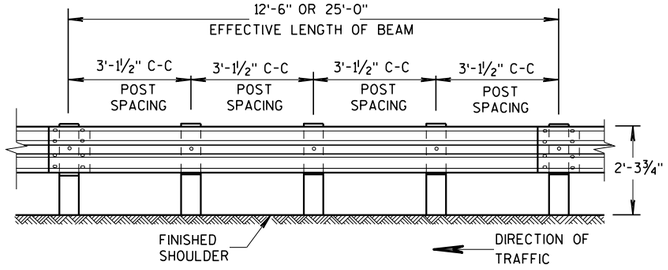
GENERAL NOTES

FURNISH GUARDRAIL DEFLECTORS FROM APPROVED PRODUCTS LIST.

(9) DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINA. START REFLECTORS AT POST #9 AND SPACE EVENLY EVERY 100 FEET (MAX.) TO THE END OF GUARDRAIL RUN, USING A MINIMUM OF 3 REFLECTORS.

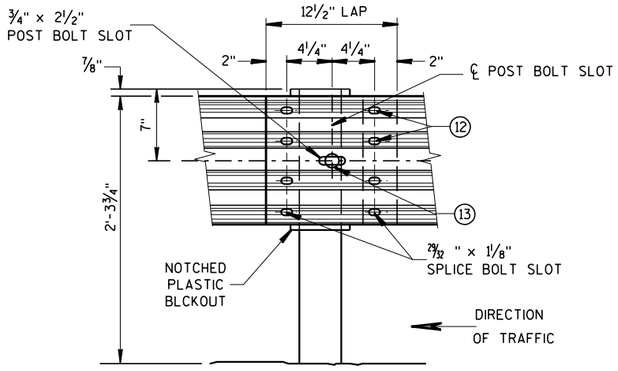
(12) 8 -⅝" ϕ X 2" BUTTON HEAD BOLTS WITH OVAL SHOULDERS & RECESS NUTS.

(13) ⅝" DIA. BUTTON HEAD BOLT AND RECESS NUT WITH ⅝" DIA. F844 FLAT WASHER UNDER NUT.



FRONT VIEW

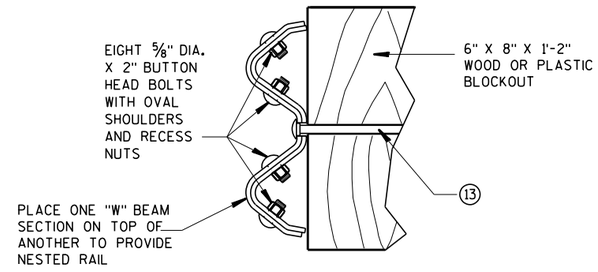
POST SPACING FOR LONGER POST AT HALF POST SPACING W BEAM (LHW)



FRONT VIEW

BEAM SPLICE AT STEEL POST

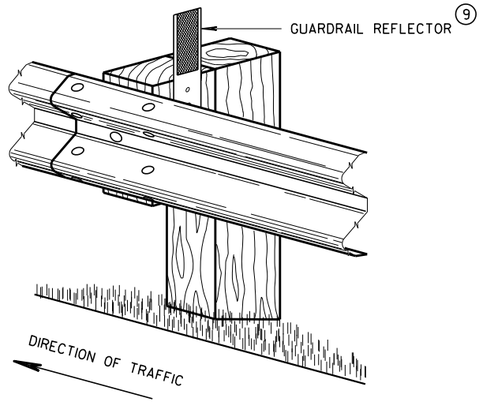
TYPICAL SPLICING DETAILS OF STEEL PLATE BEAM GUARD



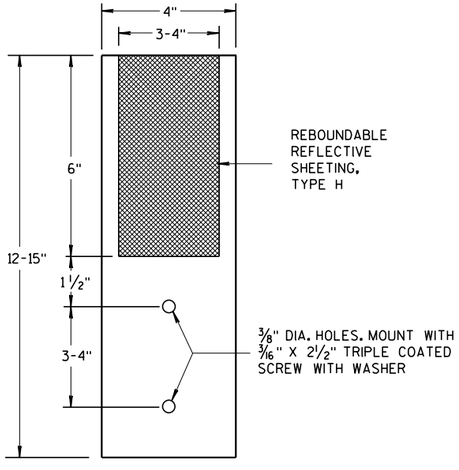
NESTED W BEAM (NW)

USE ALL OTHER STANDARD BEAM GUARD DETAILS FOR CONSTRUCTING NESTED W BEAM (NW)

* USE DOUBLE SIDED WHITE GUADRAIL REFLECTORS ON ROADWAYS WITH BI-DIRECTIONAL TRAFFIC (NO MEDIAN). USE SINGLE SIDED WHITE (RIGHT SIDE) AND SINGLE SIDED YELLOW (LEFT SIDE) ON ROADWAYS WITH MEDIAN SEPARATION.



4" X 12" GUARDRAIL REFLECTOR DETAIL AND TYPICAL INSTALLATION *



4"x 12" GUARDRAIL REFLECTOR

STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS

STATE OF WISCO 44
DEPARTMENT OF TRANSPORTATION

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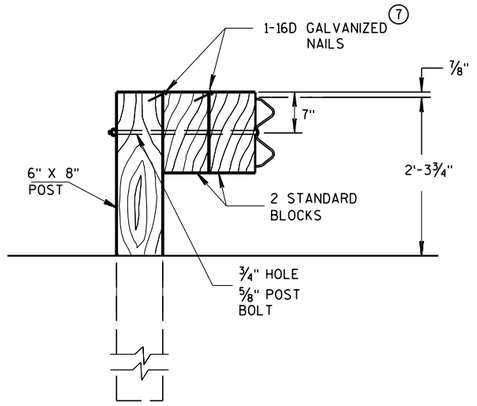
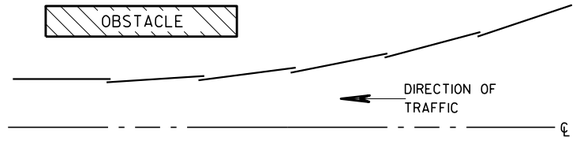
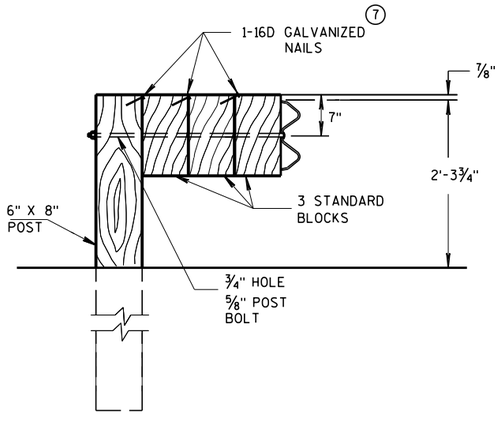


DETAIL FOR DOUBLE BLOCKS

THE NUMBER OF DOUBLE BLOCK POSTS WITHIN A BARRIER RUN IS UNLIMITED

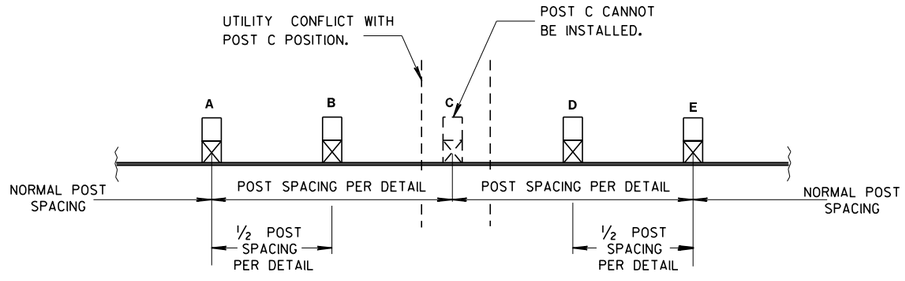


PLAN VIEW
BEAM LAPPING DETAIL



DETAIL FOR TRIPLE BLOCKS

TRIPLE BLOCK DETAIL IS LIMITED TO ONE LOCATION WITHIN A BEAM GUARD RUN.



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

NOTES: USE DOUBLE OR TRIPLE BLOCKS WHEN UNDERGROUND OBSTACLES PREVENT THE POST FROM BEING INSTALLED.

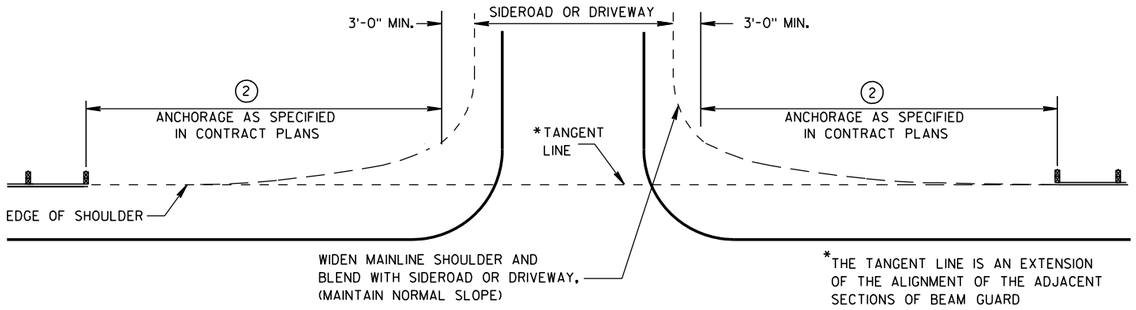
DO NOT USE EXTRA BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS

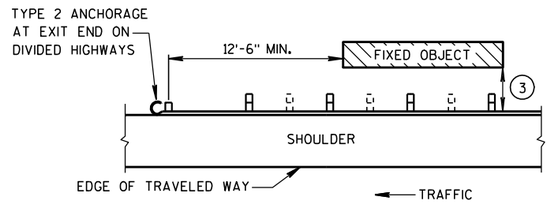
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS UNIT SUPERVISOR
FHWA

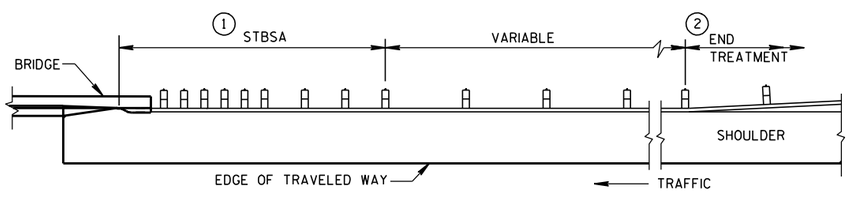
6
S.D.D. 14 B 15-11c



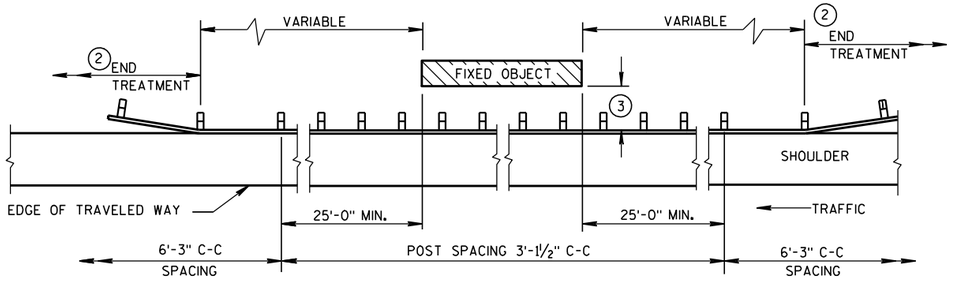
BEAM GUARD AT SIDEROADS OR DRIVEWAYS



BEAM GUARD AT OBSTACLES EXIT END - ONE WAY TRAFFIC

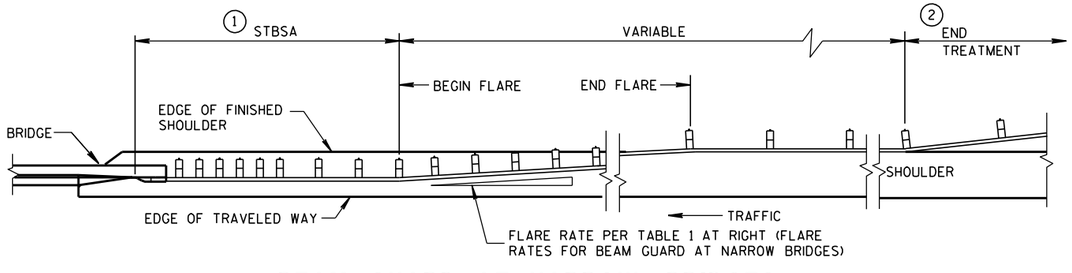


BEAM GUARD AT FULL WIDTH BRIDGES



BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC

(RAIL TO OBSTACLE CLEARANCE 3'-6" TO 4'-6")



BEAM GUARD AT NARROW BRIDGES

(FLARED TO SHOULDER EDGE, THEN PARALLEL TO ROADWAY)

TABLE 1
FLARE RATES FOR BEAM GUARD AT NARROW BRIDGES

POSTED SPEED (MPH)	FLARE RATE
25	13:1
30	15:1
35	16:1
40	18:1
45	21:1
50	24:1
55	26:1
65	30:1

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP SHALL CONFORM TO THE PERTINENT STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

THE LOCATIONS AND LENGTHS OF BEAM GUARD ARE SHOWN ELSEWHERE IN THE PLAN.

(1) STEEL THRIE BEAM STRUCTURAL APPROACH (STBSA) - SEE CURRENT SDD 14B20.

(2) USE AN APPROVED END TREATMENT FOR THE TRAFFIC APPROACH SIDE OF BRIDGE/OBSTACLES. USE TYPE 2 ANCHORAGE ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

(3)

MINIMUM LATERAL DISTANCE FROM FACE OF BEAM GUARD TO FIXED OBJECT	POST SPACING
3'-6"	3' - 1½"
4'-6"	6' - 3"

STEEL PLATE BEAM GUARD CLASS "A" AT BRIDGES, OBSTACLES AND SIDEROADS/DRIVEWAYS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8-21-07
DATE

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

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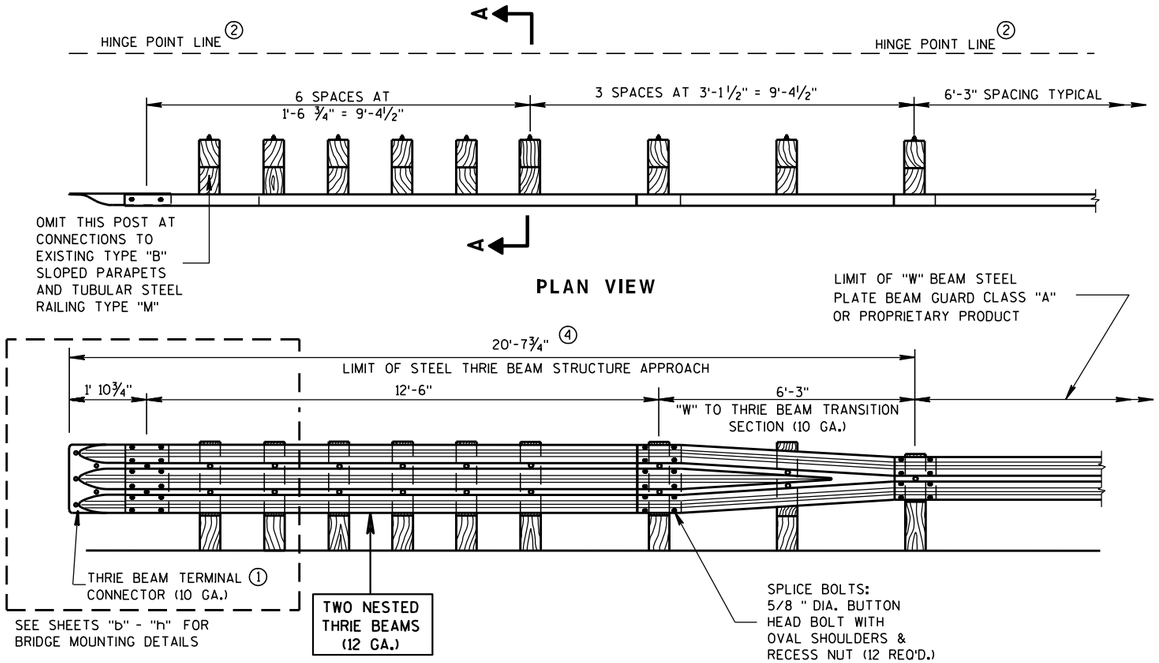


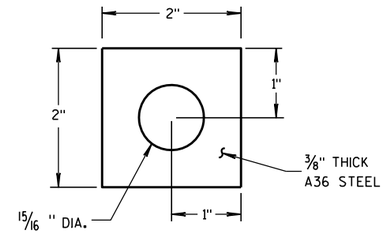


PLATE WASHER DETAIL

GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.

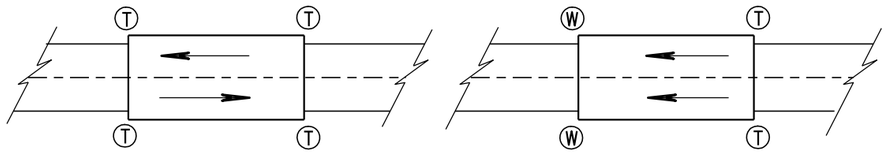
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2" , AND 12" DIAMETER AROUND POST. SEE 14B15 FOR MORE DETAILS.

① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② MINIMUM EMBEDMENT SHALL BE 4'-0". WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK SHOWN ON THE PLAN TYPICAL SECTIONS OR DETAILS, THE ENGINEER MAY ALLOW THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. OTHERWISE BUILD AS THE PLAN SHOWS OR AS THE ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST EMBEDMENT DEPTH TO 4'-6" OR MORE.

③ POST BOLTS ARE 5/8" DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND A 5/8" DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY.

④ ALL WOOD POSTS MUST BE 6" X 8" AND AT LEAST 7'-0" LONG.



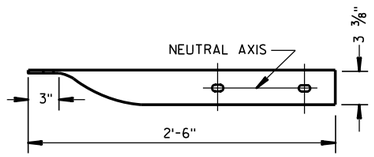
TWO WAY TRAFFIC

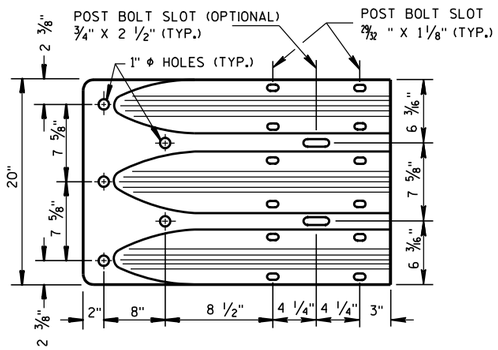
ONE WAY TRAFFIC

T THRIE BEAM CONNECTION

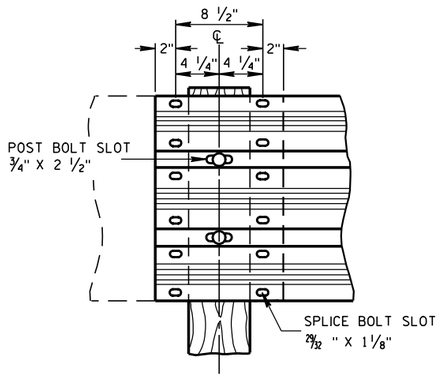
W W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

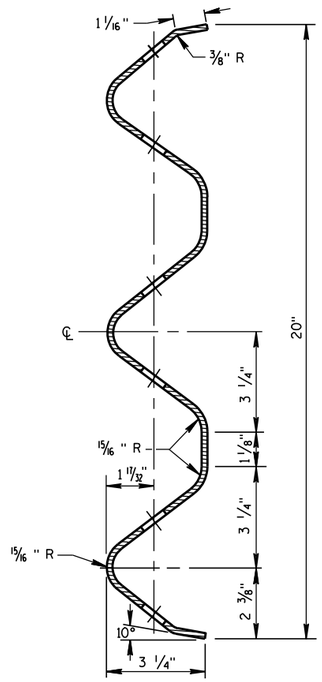




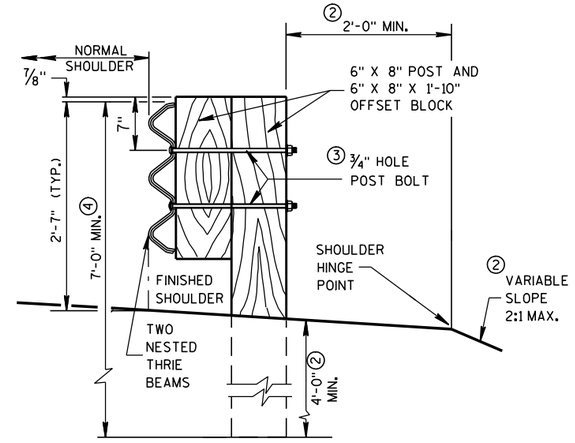
THRIE BEAM TERMINAL CONNECTOR



THRIE BEAM SPLICE



SECTION THRU THRIE BEAM RAIL ELEMENT



SECTION A-A

STEEL THRIE BEAM STRUCTURE APPROACH

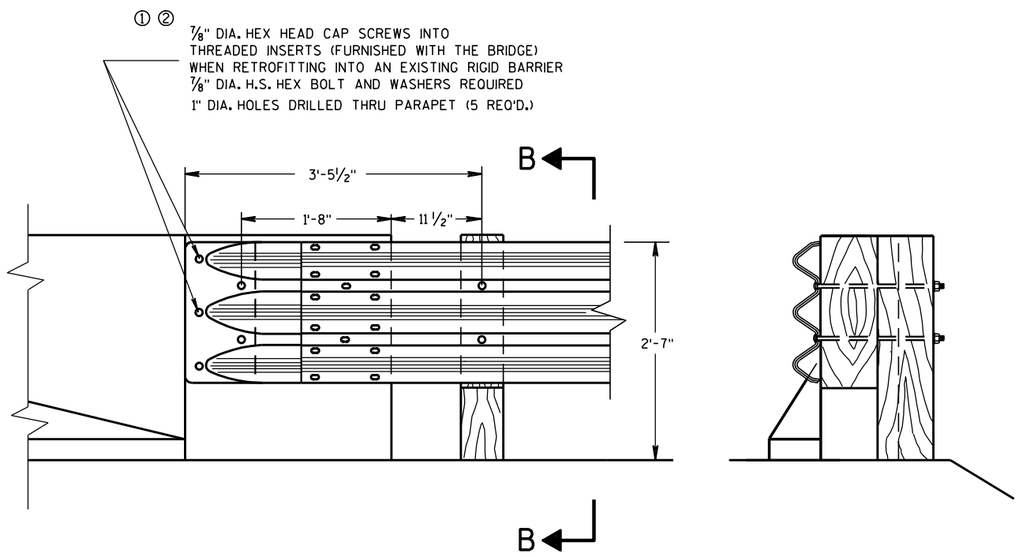
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012 DATE

/S/ Jerry H. Zogg
ROADWAY STANDARDS ENGINEER

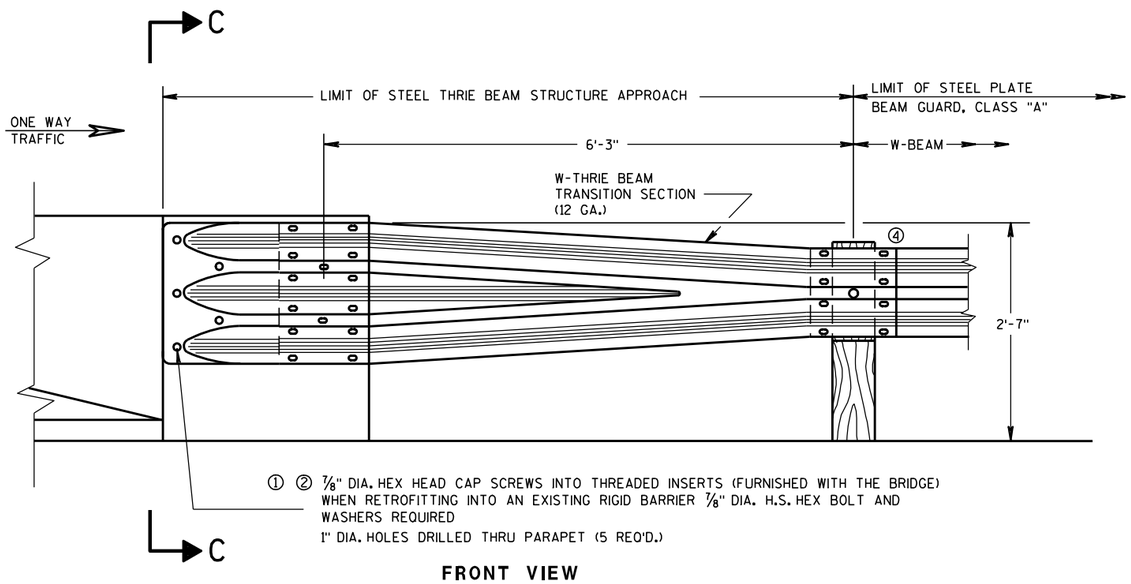
FHWA



FRONT VIEW

SECTION B-B

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS



FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS

(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A325, A449 AND GALVANIZED PER STANDARD SPECIFICATIONS 614.

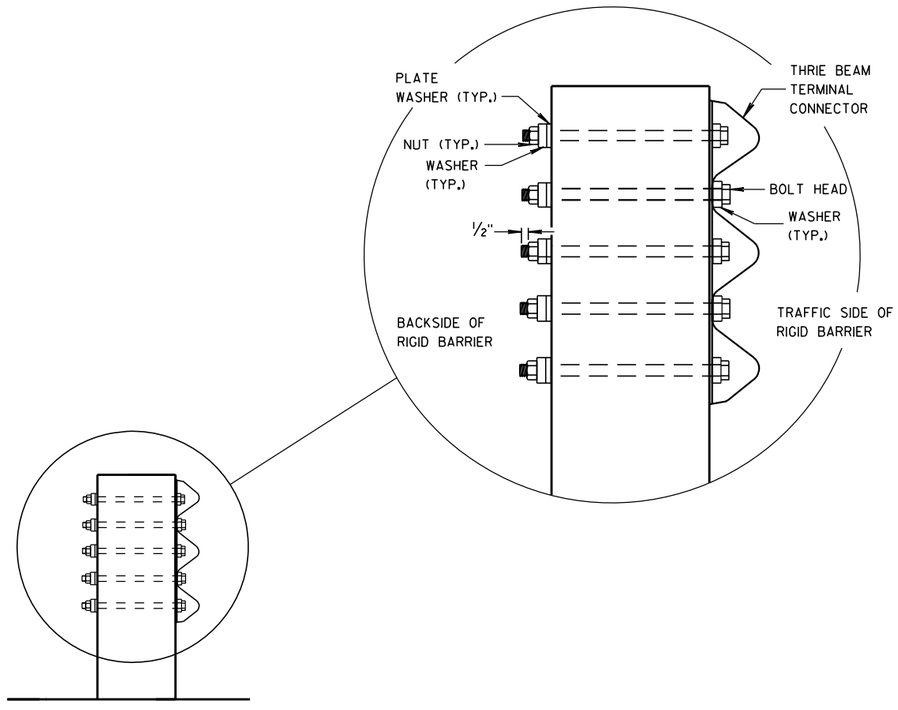
① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X ⅝" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 ½".

④ W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POST WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.



SECTION C-C

STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SQUARE END PARAPETS

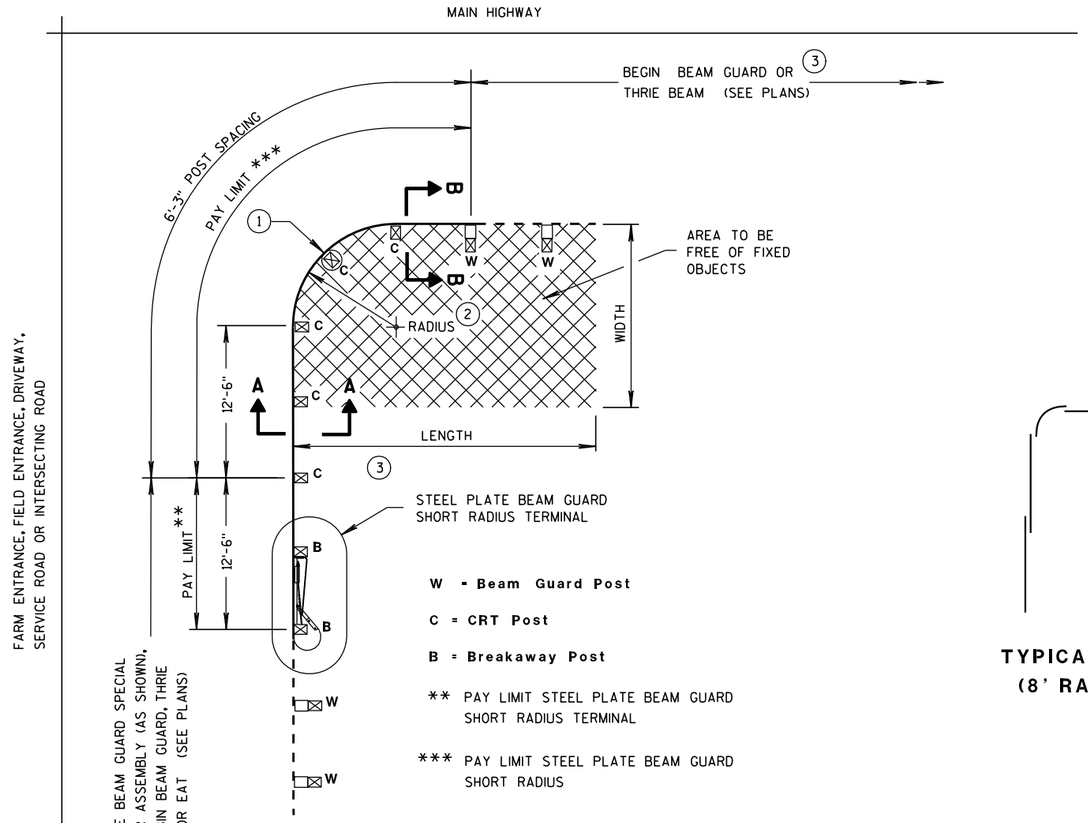
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

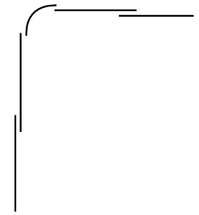
8/31/2012
DATE

/S/ Jerry H. Zogg
ROADWAY STANDARDS ENGINEER

FHWA



TYPICAL LAYOUT
(8' RADIUS SHOWN)



TYPICAL LAP SPLICES
(8' RADIUS SHOWN)

GENERAL NOTES

ALL ANGLES, CHANNELS, AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36 AND THE STRUCTURAL TUBING SHALL CONFORM TO ASTM A 500. WELDING SHALL MEET THE CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI/AWS D1.1. ALL STRUCTURAL STEEL SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A 123. PUNCHING, DRILLING, CUTTING, OR WELDING WILL NOT BE PERMITTED AFTER GALVANIZING. FURNISH AND INSTALL HARDWARE PER STANDARD SPECIFICATION 614.2. UNLESS NOTED OTHERWISE.

SHOP BEND CURVED RAIL SECTIONS.

SEE STANDARD DETAIL DRAWING 14 B 15 FOR OTHER DETAIL.

(1) ON THE 8 FOOT RADIUS INSTALLATION, DO NOT INSTALL BUTTON HEAD BOLT AT CENTER CRT POST.

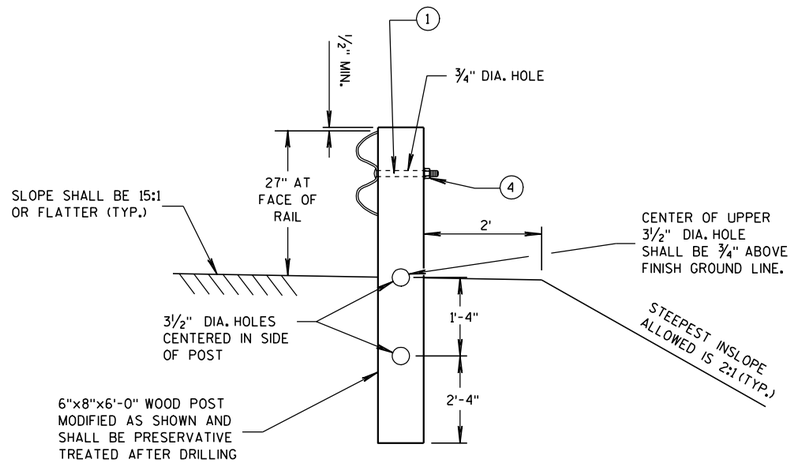
(2) RADIUS FROM 8' - 36'. SEE PLAN.

(3) HEIGHT TRANSITION MAY BE REQUIRED. SEE PLAN OR PROJECT ENGINEER.

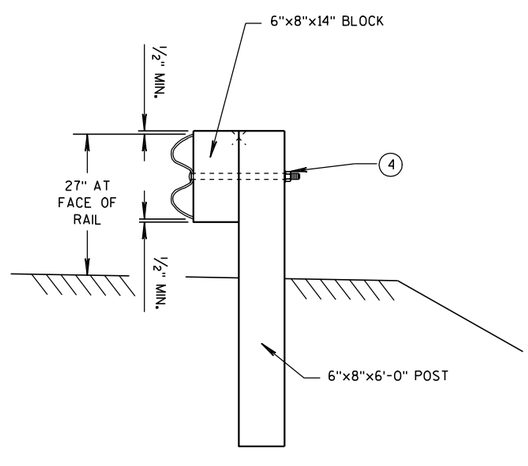
(4) 5/8" ø X 1'-6" BUTTON HEAD BOLT AND RECESS NUT WITH ROUND WASHER UNDER NUT.

RADIUS	NUMBER OF CRT POSTS	*NUMBER AND LENGTH OF CURVED RAILS	REQUIRED AREA FREE OF FIXED OBJECTS (LENGTH x WIDTH)
8'	5	1 at 12.5'	25' x 15'
16'	7	1 at 25'	30' x 15'
24'	9	1 at 25' and 1 at 12.5'	40' x 20'
32'	11	2 at 25'	50' x 20'

* THE NUMBER OF RAILS IS BASED ON A 90° INTERSECTION. SEE PLAN FOR NON 90° INSTALLATIONS.



SECTION A-A
(CRT POST)



SECTION B-B
(BEAM GUARD POST)

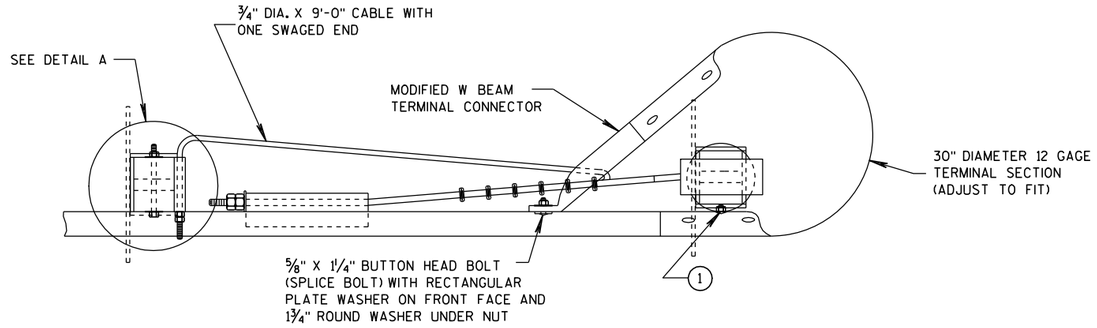
STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL

STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL

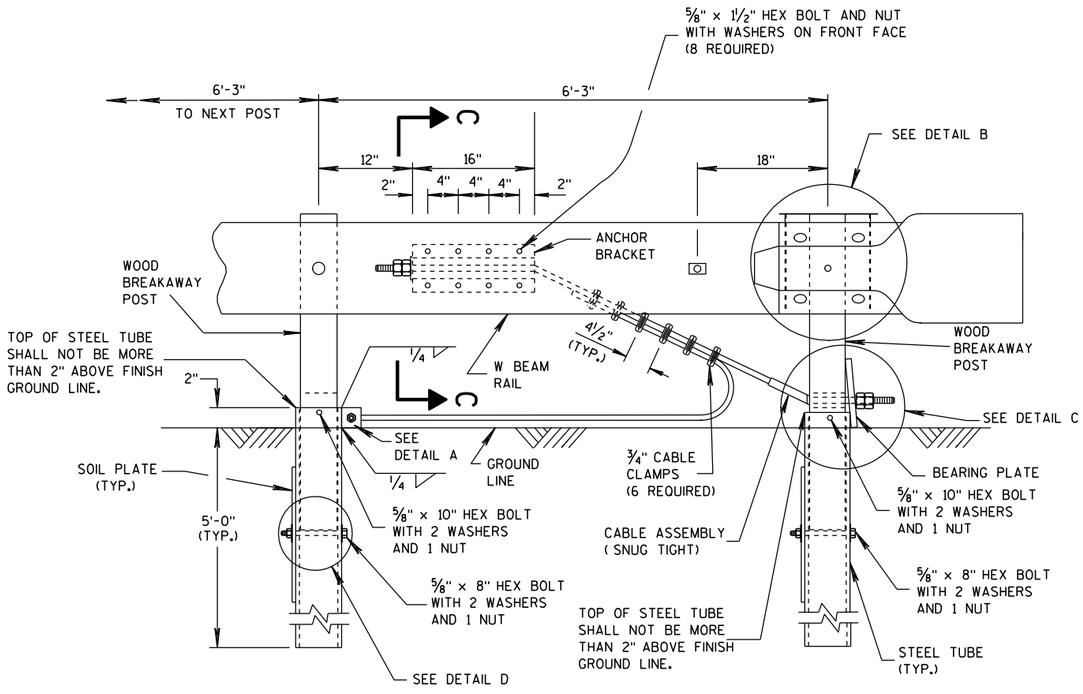
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

S.D.D. 14 B 27-1a



PLAN VIEW



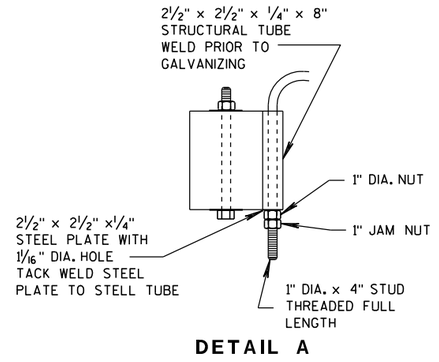
ELEVATION VIEW

STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL

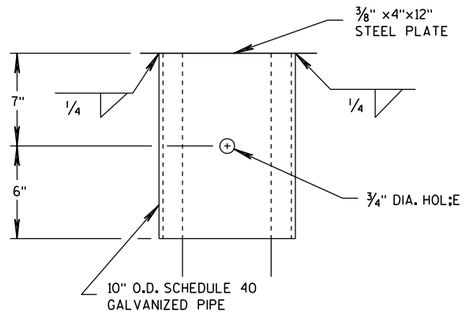
GENERAL NOTES

(1) ATTACH W BEAM RAIL TO THE STEEL PIPE WITH A ⅝" X 2" BUTTON HEAD BOLT WITH NO WASHER. CONNECTION TO THE POST IS NOT REQUIRED.

INSTALL GALVANIZED ¾" (6X19) PREFORMED WIRE OR INDEPENDENT WIRE ROPE CORE CONFORMING TO AASHTO M 30. MANUFACTURE WIRE ROPE OUT OF IMPROVED PLOW STEEL WITH A MINIMUM BREAKING STRENGTH OF 42,800 PSI.



DETAIL A



DETAIL B

(BEAM GUARD AND TERMINAL SECTION NOT SHOWN)

STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

S.D.D. 14 B 27-1b

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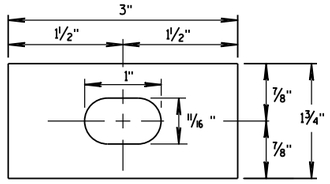
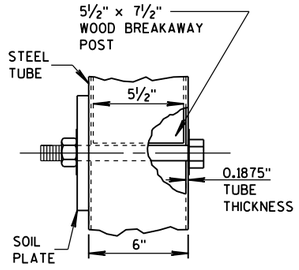
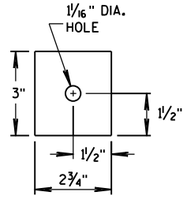
S.D.D. 14 B 27-1b



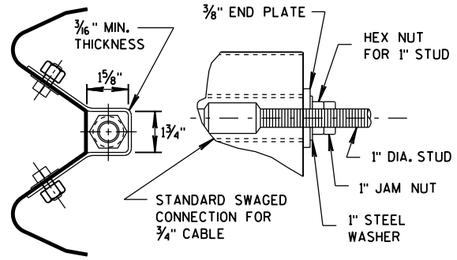
RECTANGULAR PLATE WASHER



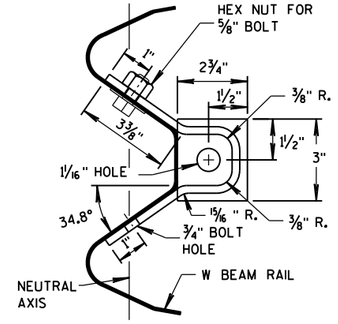
DETAIL D



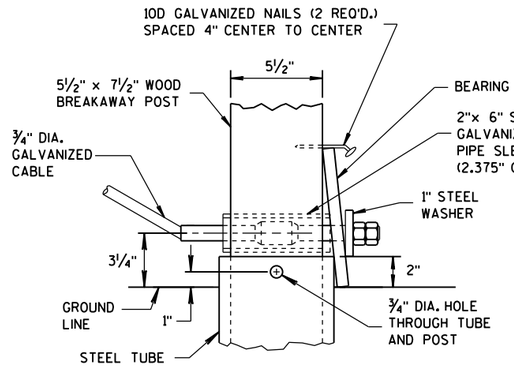
END PLATE



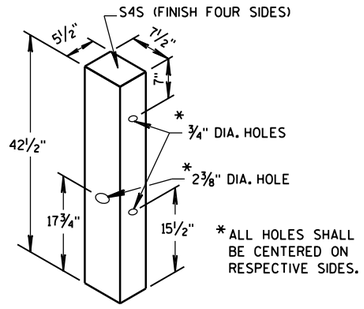
SECTION C-C
(END PLATE REMOVED)



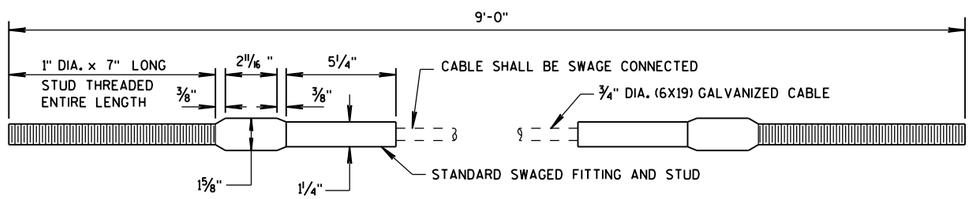
ANCHOR BRACKET



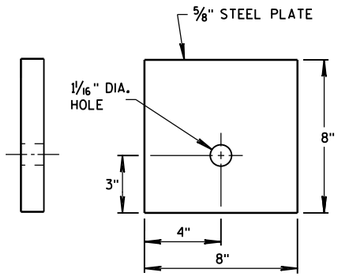
DETAIL C



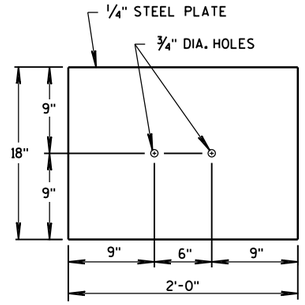
WOOD BREAKAWAY POST



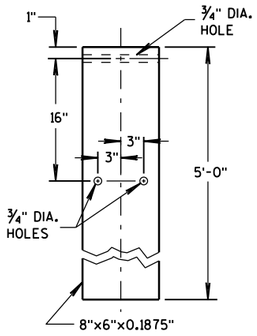
CABLE ASSEMBLY



BEARING PLATE



SOIL PLATE



STEEL TUBE

STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
12/18/08 — DATE
/S/ Jerry H. Zogg — ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA

6

S.D.D. 14 B 27-1c

6

S.D.D. 14 B 27-1c

(1) WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.

(2) USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.

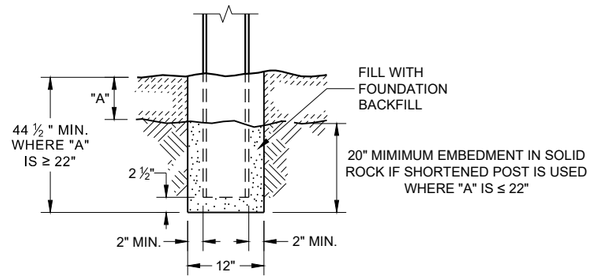
(3) IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AMD INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.

(4) WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).

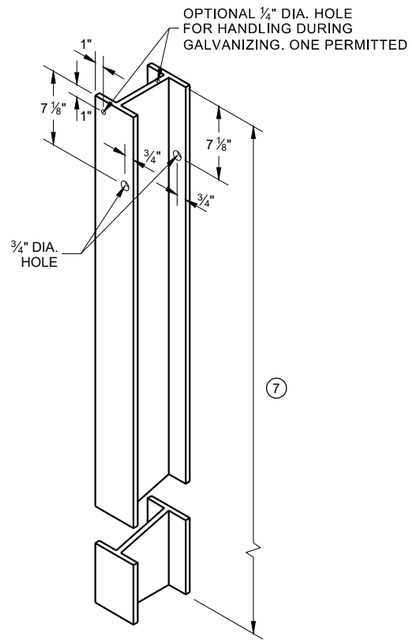
(5) FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 ¾" TO 32".

(6) WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

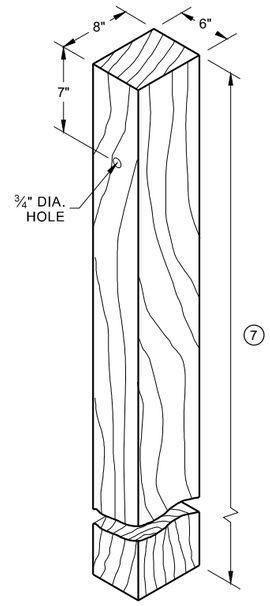
(7) TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



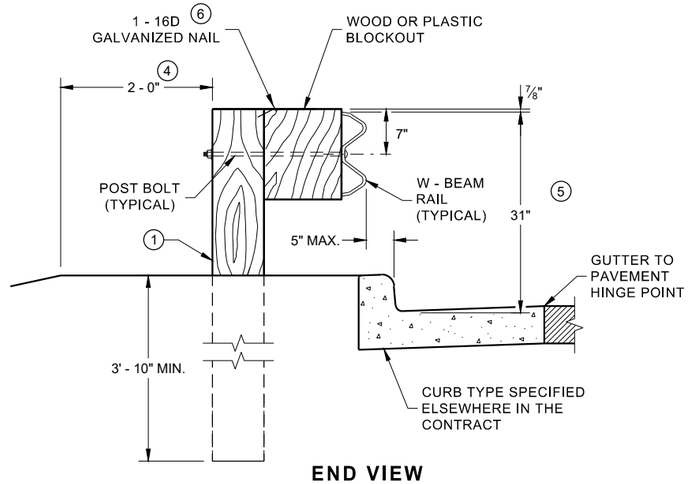
END VIEW
SETTING STEEL OR WOOD POST IN ROCK (3)



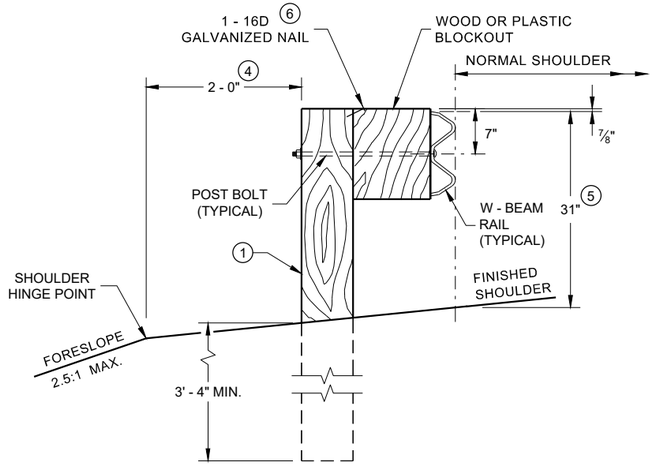
STEEL POST & HOLE PUNCHING DETAIL (W 6 X 9) (1)



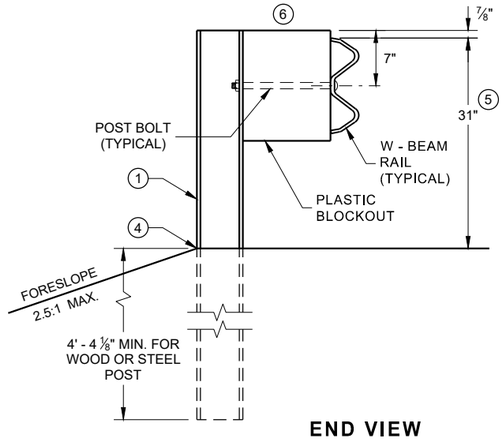
WOOD POST (6" X 8") NOMINAL (1)



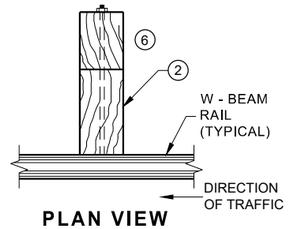
END VIEW
LOCATED ALONG A CURBED ROADWAY



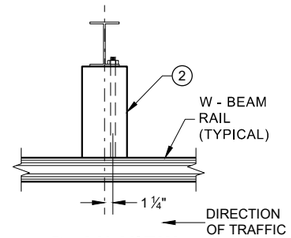
END VIEW
LOCATED ALONG A ROADWAY SHOULDER STANDARD INSTALLATION



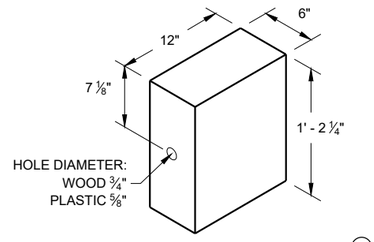
END VIEW
MGS LONGER POST AT HALFPOST SPACING W BEAM (K)



PLAN VIEW
WOOD POST, BLOCKOUT & BEAM



PLAN VIEW
STEEL POST, PLASTIC BLOCKOUT & BEAM

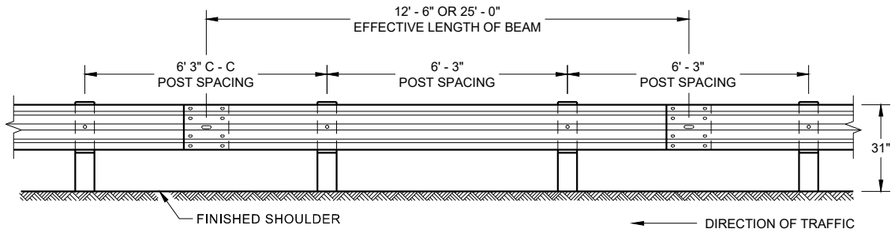


WOOD OR PLASTIC BLOCKOUT (2)

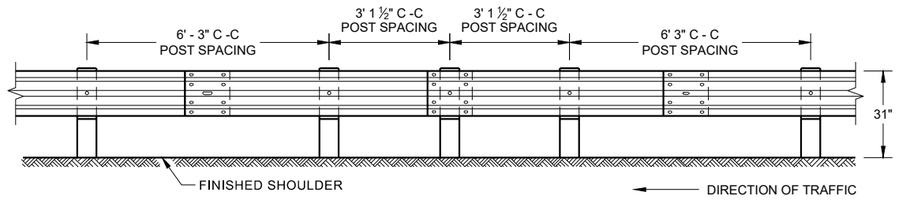
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

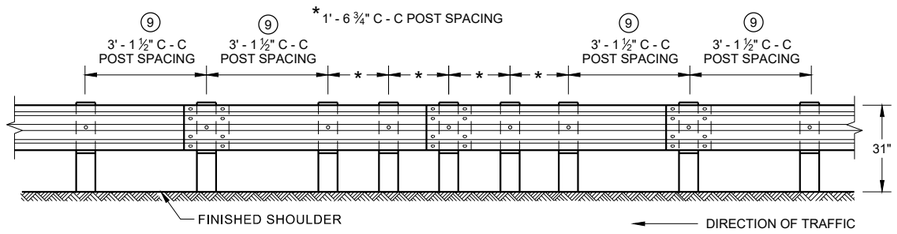
SDD 14B42 - 06a



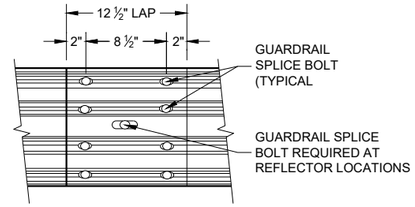
FRONT VIEW
POST SPACING STANDARD INSTALLATION



FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)



FRONT VIEW
QUARTER POST SPACING (QS)



FRONT VIEW
MID-SPAN BEAM SPLICE

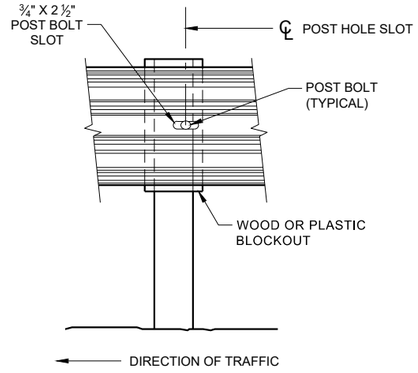
GENERAL NOTES

⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

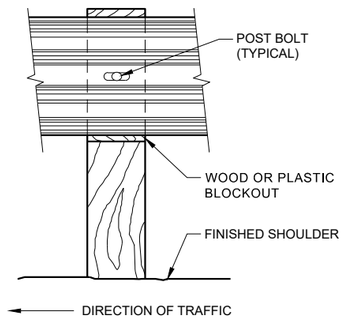
⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A ⅝" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES ⅝" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND ⅝" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

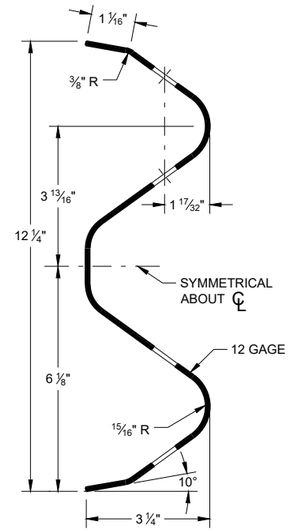
GUARD RAIL SPLICE BOLTS ARE A ⅝" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES ⅝" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



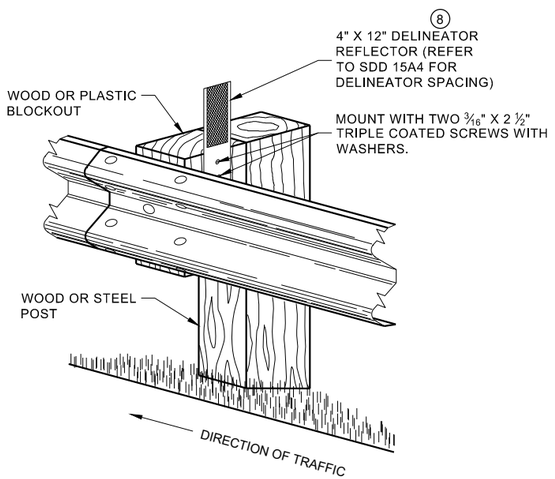
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL

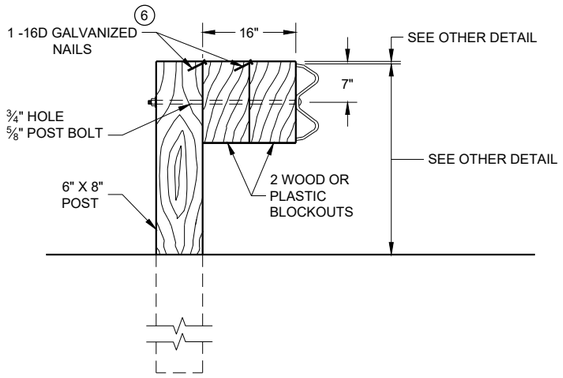


ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6
SDD 14B42 - 06b

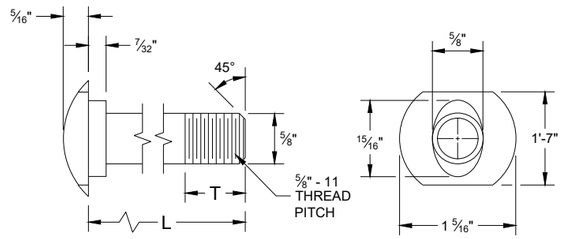


DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

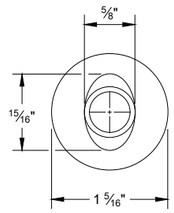
NOTE:

1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3⁄16".
2. IF THE BOLT EXTENDS MORE THAN ¼" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

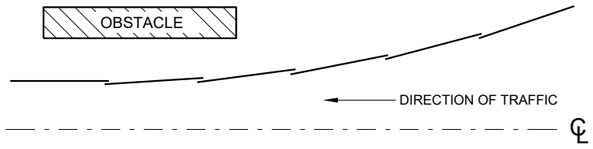


POST BOLT TABLE

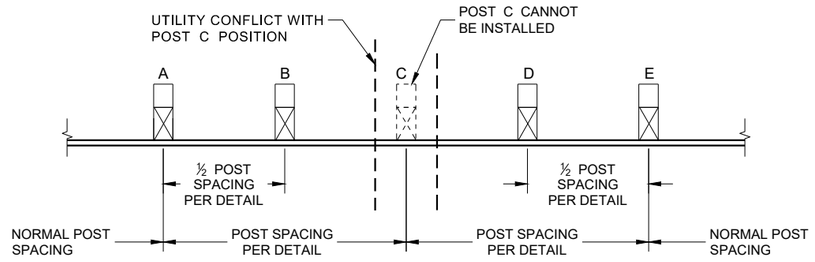
L	T (MIN.)
1 ¼"	1 ⅛"
2"	1 ¾"
10"	4"
14"	4 1⁄16"
18"	4"
21"	4 1⁄16"
25"	4"



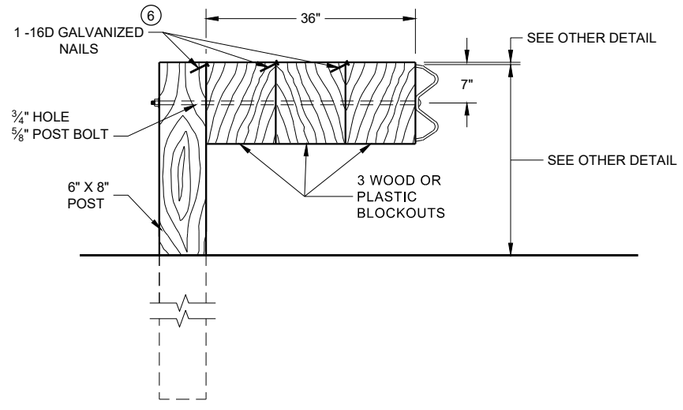
ALTERNATE BOLT HEAD



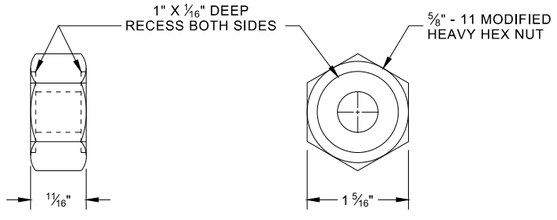
PLAN VIEW
BEAM LAPPING DETAIL



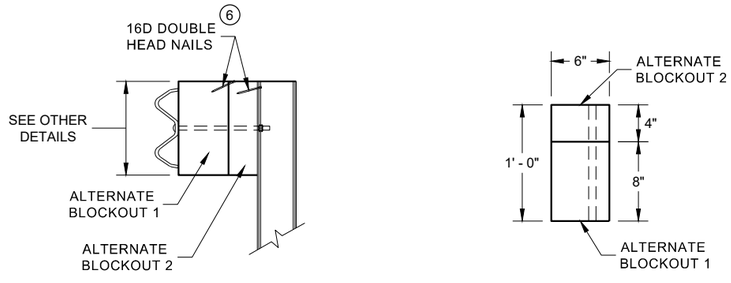
POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



DETAIL FOR 36" BLOCKOUT DEPTH



POST BOLT, SPLICE BOLT AND RECESS NUT



SIDE VIEW

PLAN VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

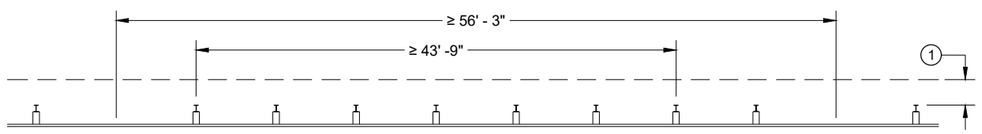
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

(6) WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

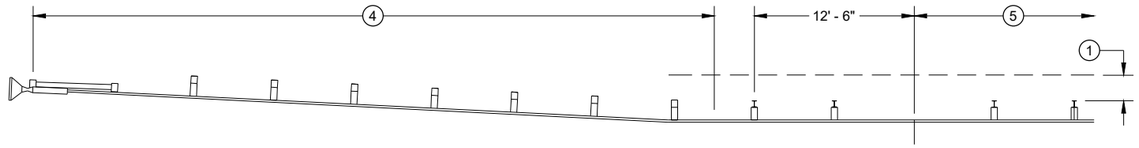
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

6

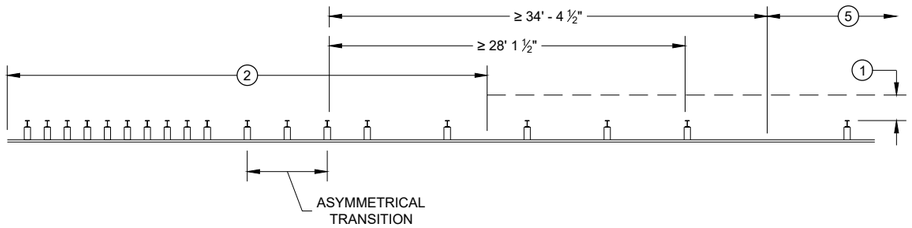
SDD 14B42 - 06c



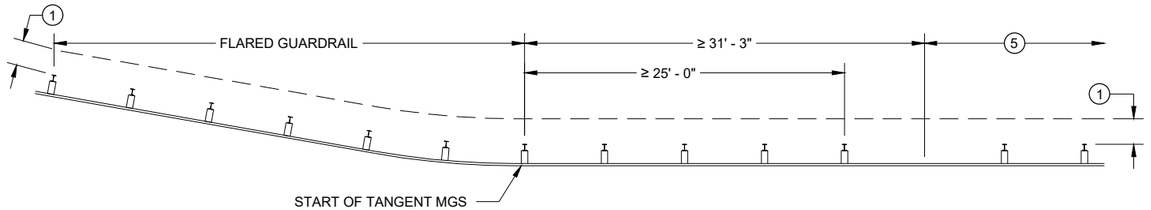
MISSING POST IN NORMAL BEAM GUARD RUN



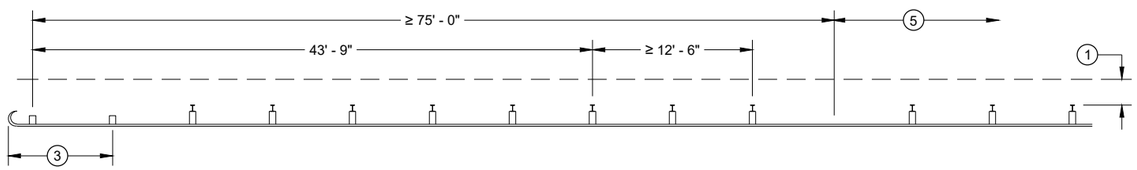
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



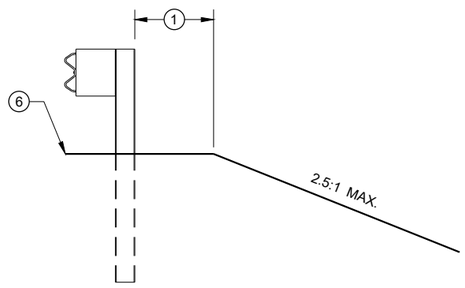
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



MISSING POST IN NORMAL BEAM GUARD RUN NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

1. MINIMUM OF 2 FEET OF GRADING BEHIND POST.
2. SEE SDD 14B45 FOR MORE DETAILS.
3. SEE SDD 14B47 FOR MORE DETAILS.
4. SEE SDD 14B44 FOR MORE DETAILS.
5. SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
6. SEE PLAN FOR SHOULDER DESIGN.

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS DEVE UNIT SUPERVISOR
FHWA

6

SDD 14B42 - 06d

GENERAL NOTES

(A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.

(B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED

(C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.

(D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.

(E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

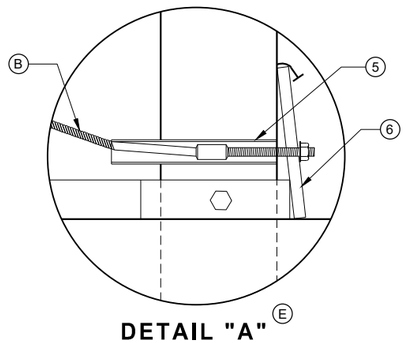
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

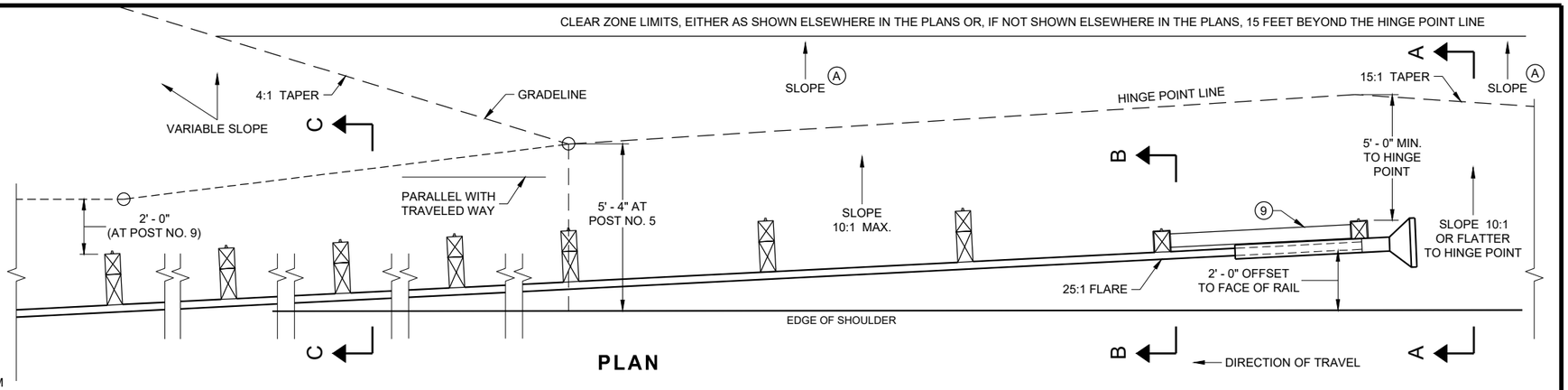
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

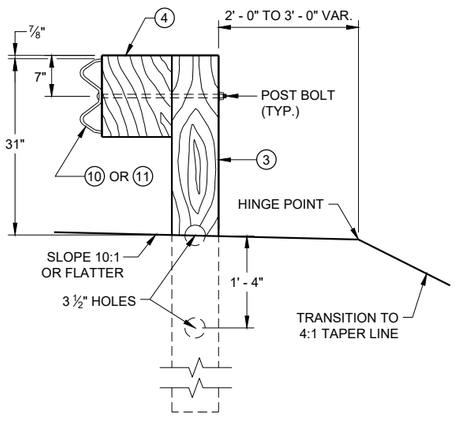
SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

THE CENTER OF THE UPPER 3 ½" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

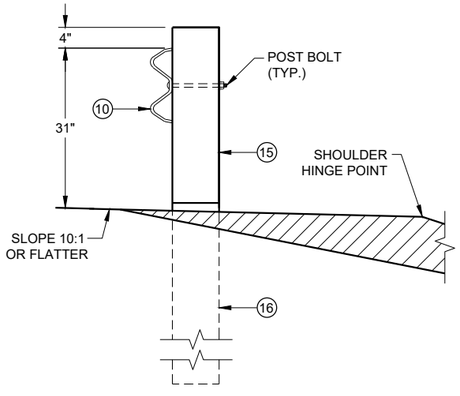


DETAIL "A" (E)

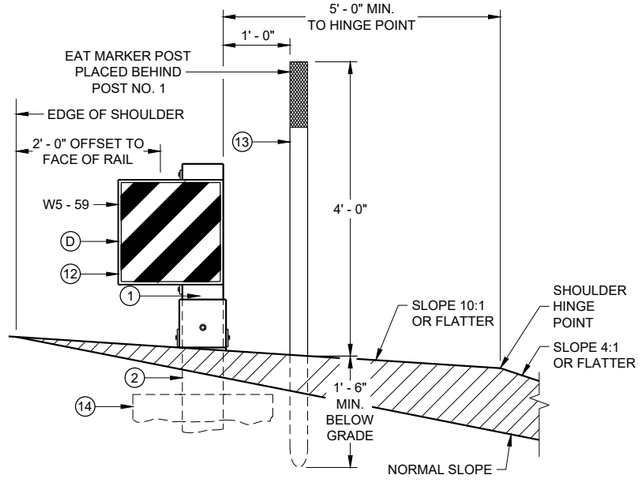




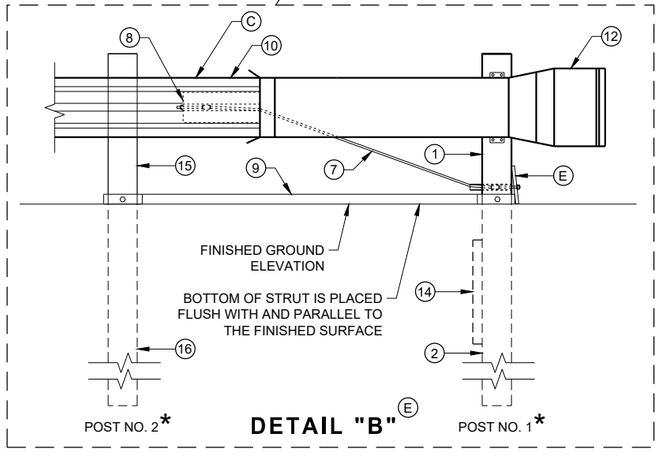
SECTION C - C
TYPICAL AT POST NOS. 3 - 9



SECTION B - B
TYPICAL AT POST NO. 2*



SECTION A - A
TYPICAL AT POST NO. 1*



MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

SDD 14B44 - 04a

SDD 14B44 - 04a

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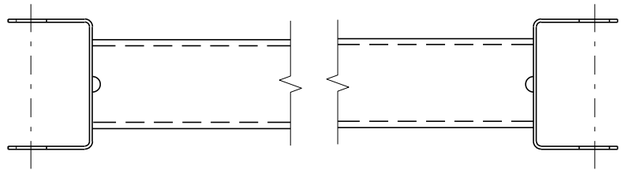
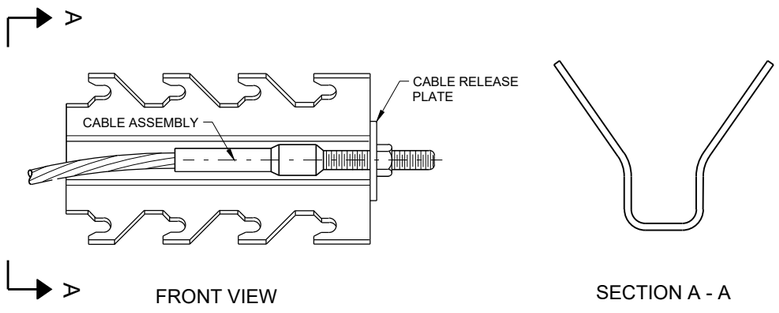


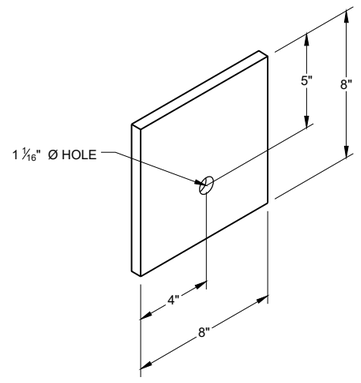
GENERIC GROUND STRUT ⑨ Ⓔ

BILL OF MATERIALS

PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUGACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



GENERIC ANCHOR CABLE BOX ⑨ Ⓔ



BEARING PLATE ⑥ Ⓔ

6

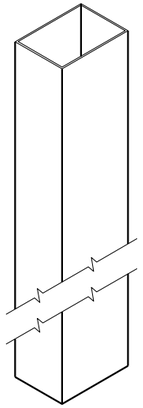
6

SDD 14B44 - 04b

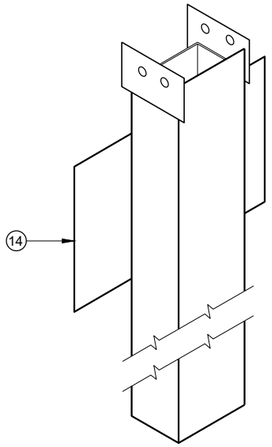
SDD 14B44 - 04b

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



UPPER POST NO. 1 (1) (E)



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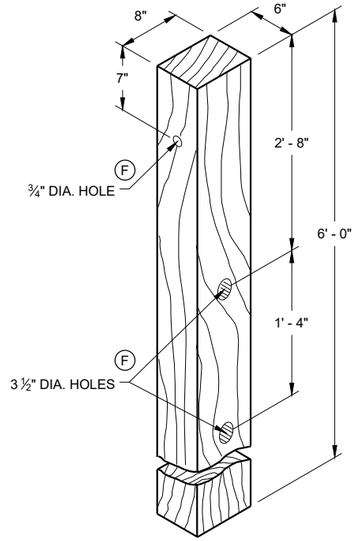
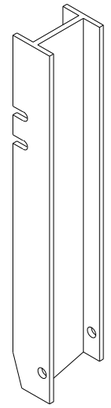
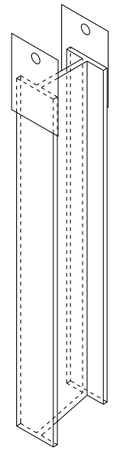


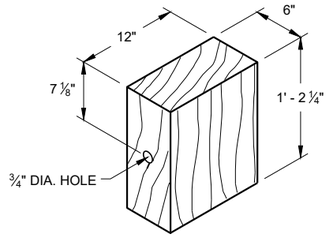
WOOD CRT POST (3) (E)
POSTS NUMBER 3-9



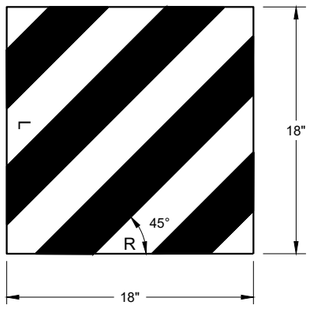
UPPER POST NO. 2 (15) (E)



LOWER POST NO. 2 (16) (E)

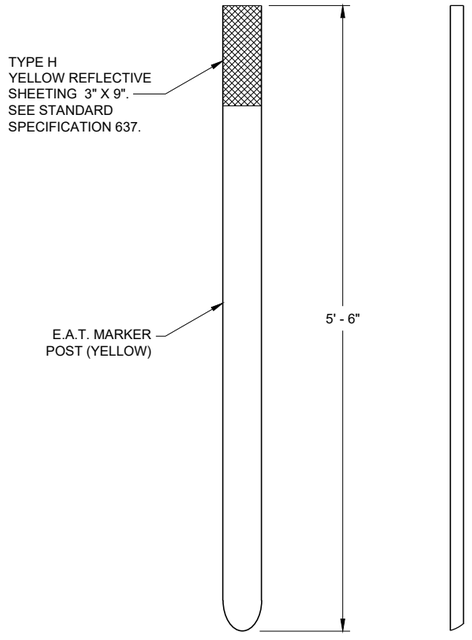


WOOD BLOCKOUT (4)
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



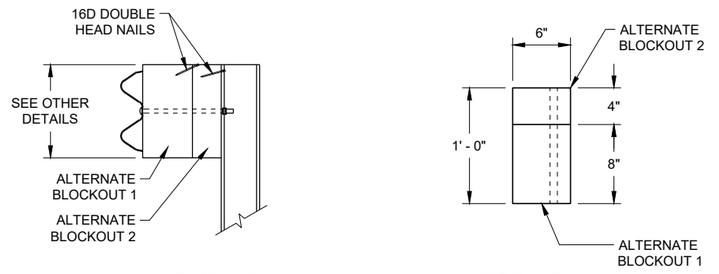
W5 - 59

REFLECTIVE SHEETING DETAIL (E)



FRONT VIEW SIDE VIEW

E.A.T. MARKER POST (13)



SIDE VIEW TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS DEVE UNIT SUPERVISOR

FHWA

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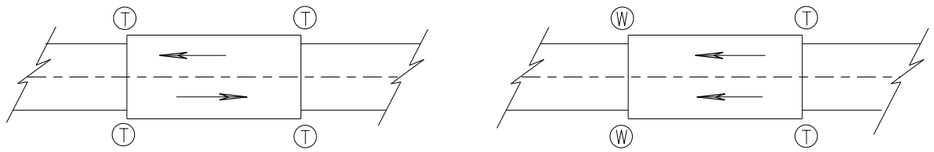
SDD 14B44 - 04c



TWO WAY TRAFFIC

ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

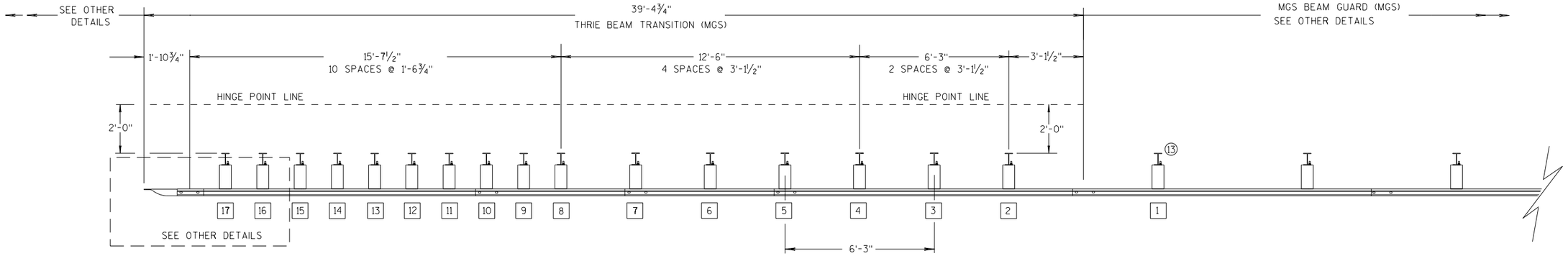
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

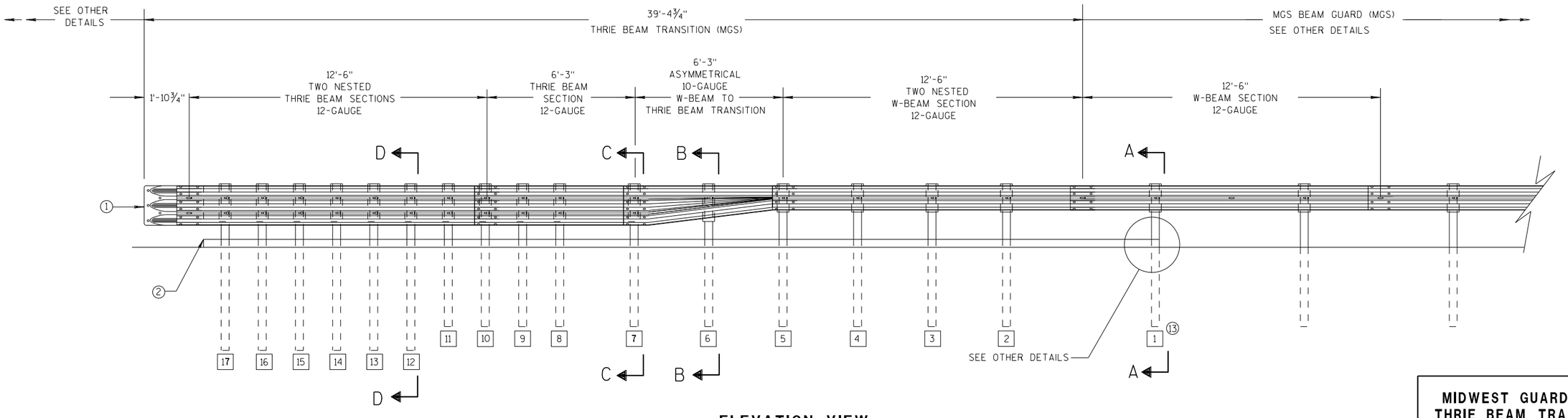
(1) BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOR

6

S.D.D. 14 B 45-5a

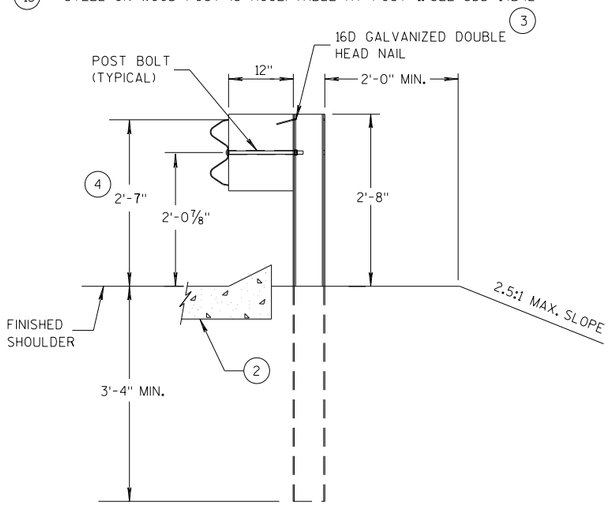
GENERAL NOTES

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

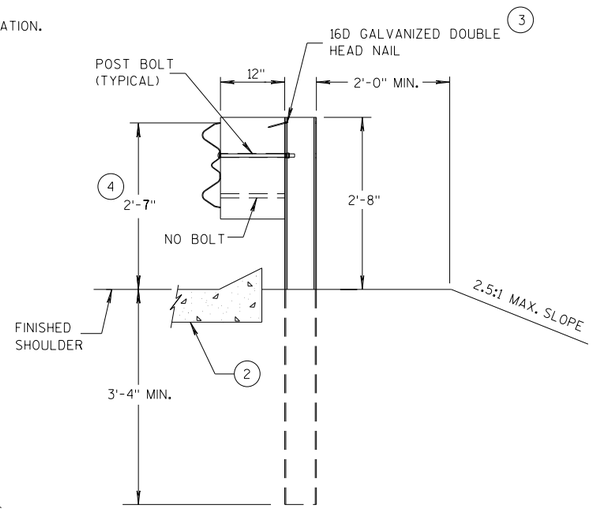
(4) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".

(13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



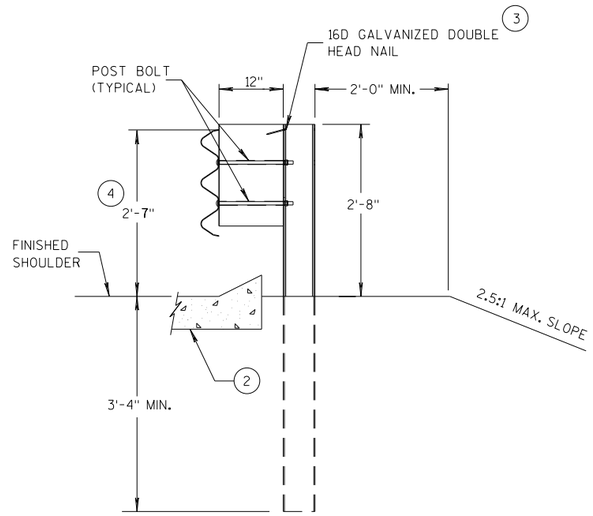
SECTION A-A (13)

POSTS 1-5



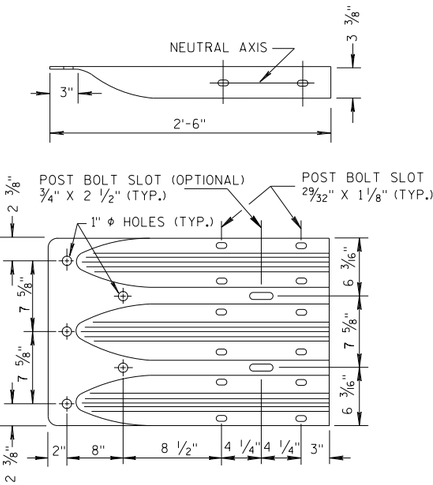
SECTION B-B

POST 6

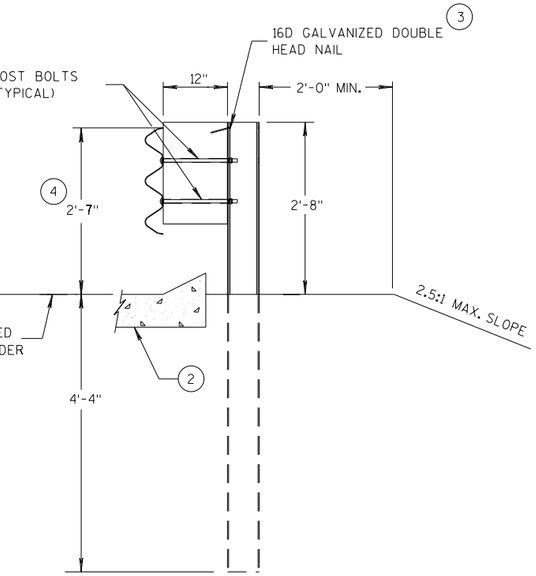


SECTION C-C

POSTS 7-11

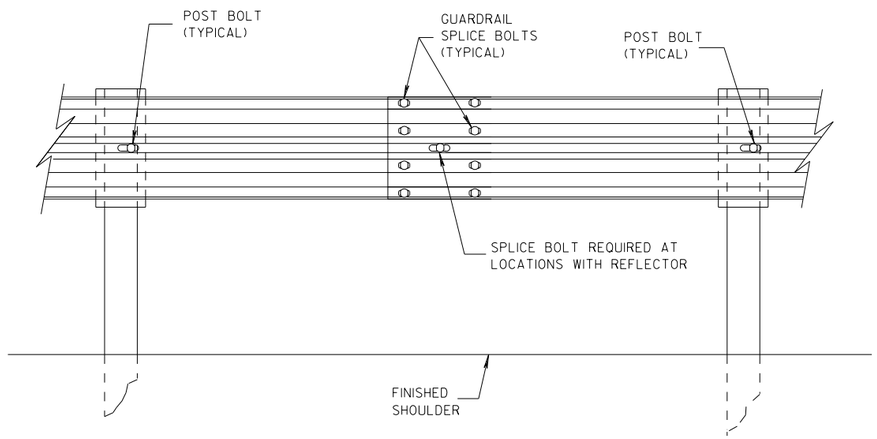


THRIE BEAM TERMINAL CONNECTOR



SECTION D-D

POSTS 12-17



SPLICE DETAIL

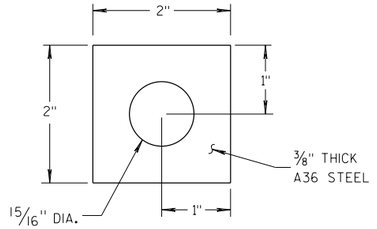
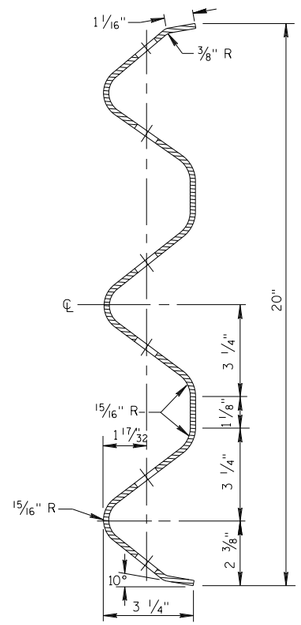


PLATE WASHER DETAIL



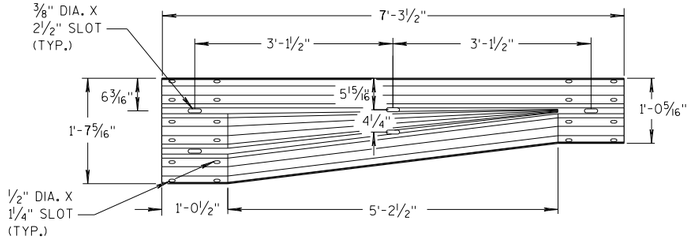
SECTION THRU THRIE BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

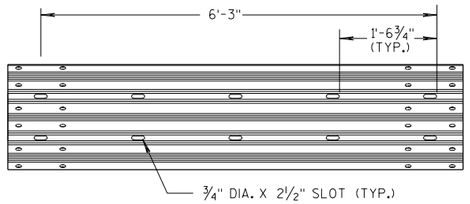
STATE OF WISCONSIN
DEPARTMENT OF TRANSPOF

6

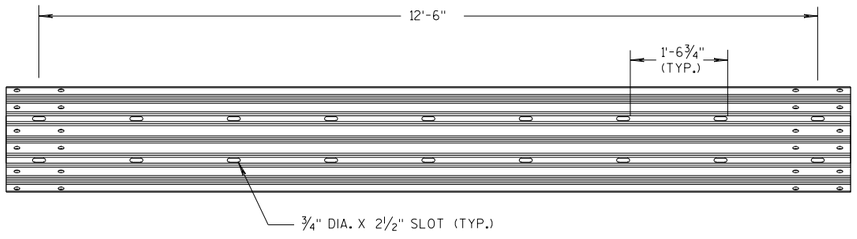
S.D.D. 14 B 45-5b



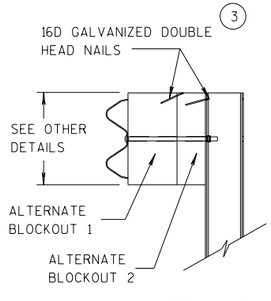
W-BEAM TO THRIE BEAM TRANSITION SECTION



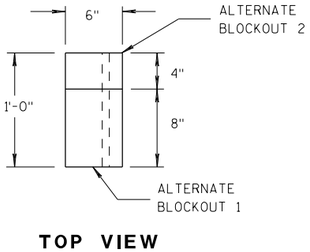
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

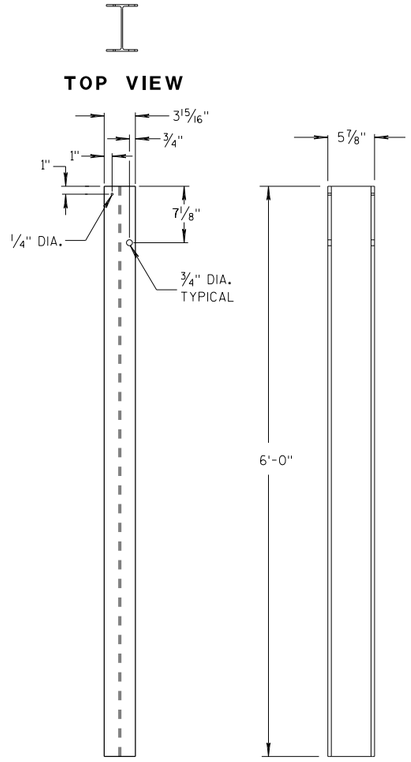


SIDE VIEW



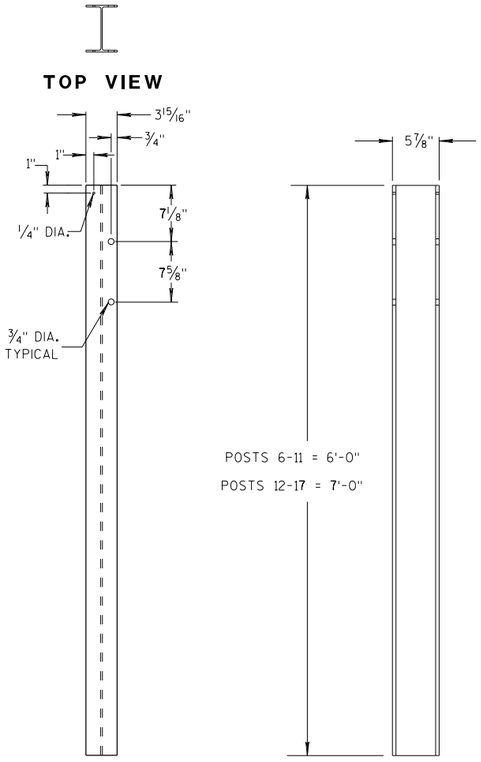
TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL



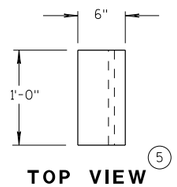
FRONT VIEW SIDE VIEW

STEEL POSTS 1-5 (13)

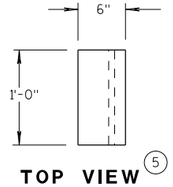


FRONT VIEW SIDE VIEW

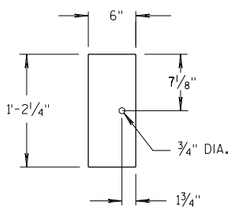
STEEL POSTS 6-17



TOP VIEW (5)

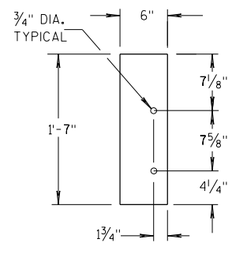


TOP VIEW (5)



FRONT VIEW

BLOCKOUT POSTS 1-5



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

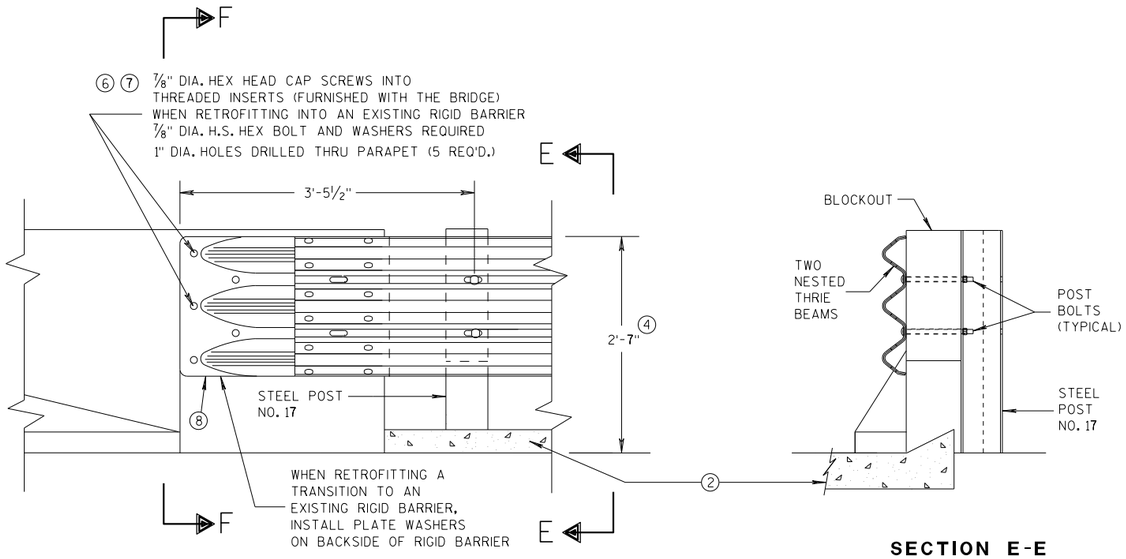
(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

(13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOF

6
S.D.D. 14 B 45-5c



FRONT VIEW

SECTION E-E

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

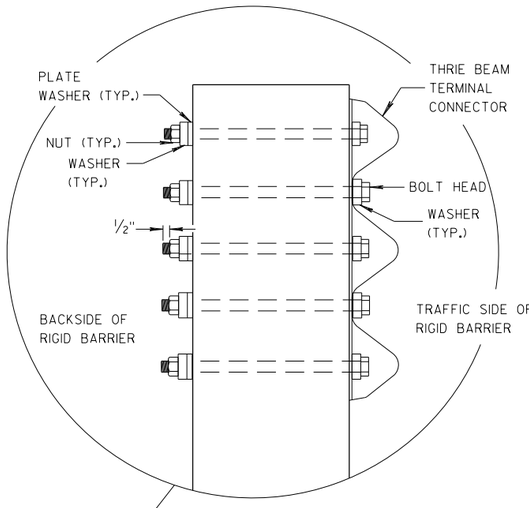
② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

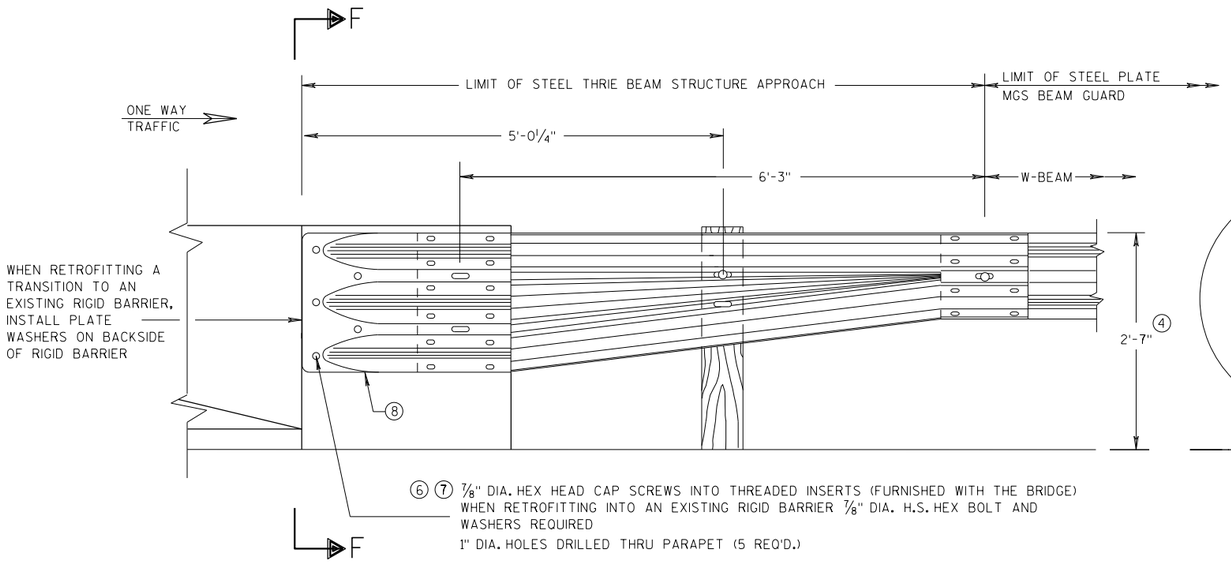
④ TOLERANCE FOR TOP OF BEAM IS ± 1".

⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

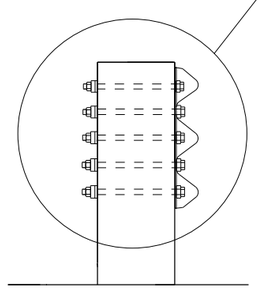
⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".

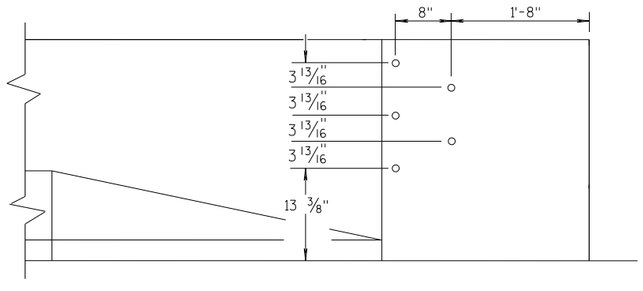




FRONT VIEW



SECTION F-F



DRILL HOLE LOCATION

W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS

(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 — DATE
/S/ Rodney Taylor — ROADWAY STANDARDS D UNIT SUPERVIS
NT
FHWA

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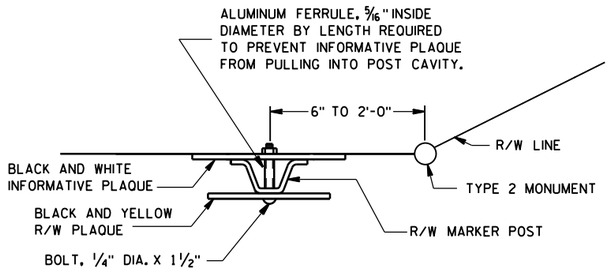
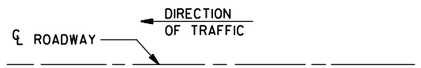
S.D.D. 14 B 45-5d

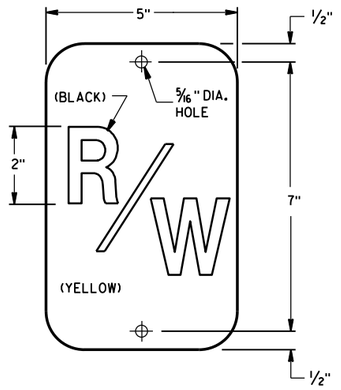
6

S.D.D. 14 B 45-5d



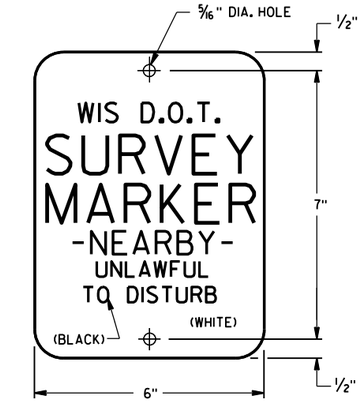


PLAN VIEW



R/W PLAQUE

THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



INFORMATIVE PLAQUE

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

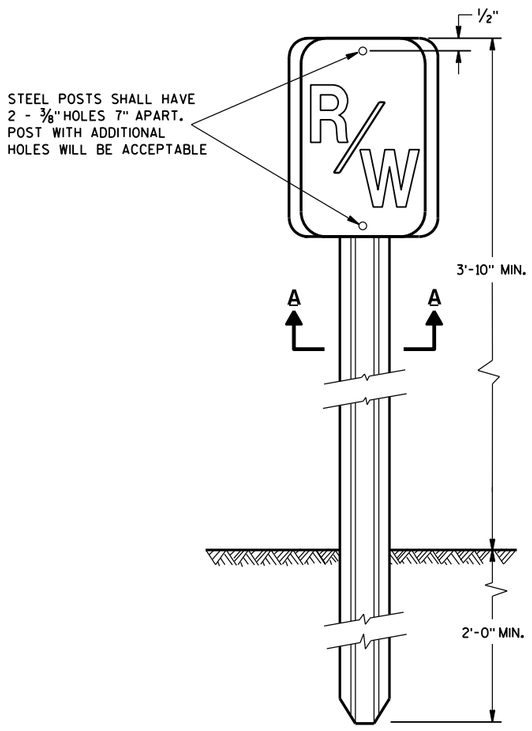
A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

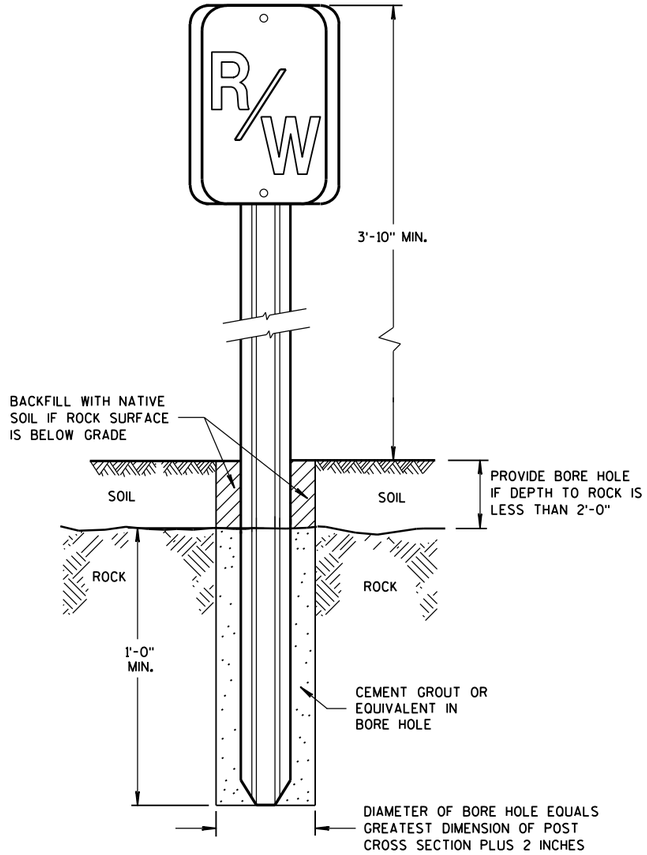
STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

(1) IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3'10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR.

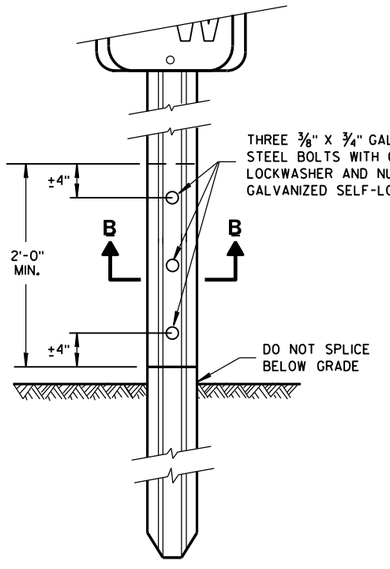
FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT. DEPENDING ON THE STABILITY OF THE ROCK.



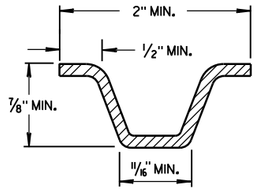
FRONT VIEW
STEEL MARKER POST



FRONT VIEW
ROCK INSTALLATION (1)

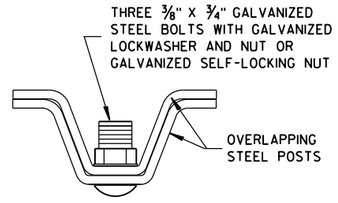


FRONT VIEW
SPLICE DETAIL



MIN. WEIGHT 1.12 LB./FT.

SECTION A-A



SECTION B-B

MARKER POST FOR RIGHT-OF-WAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

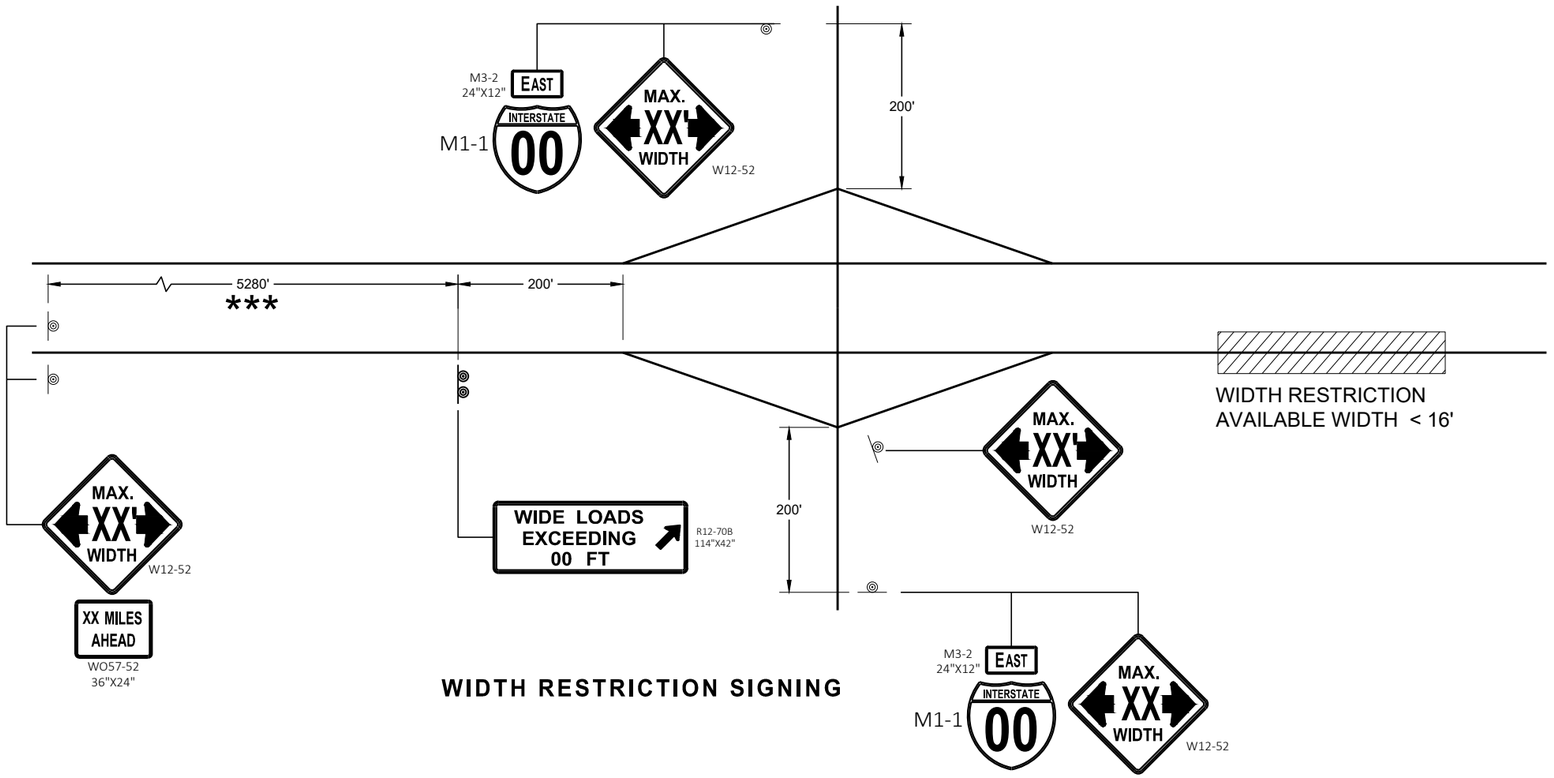
APPROVED
2/18/2016 — DATE
/S/ Ray Kumapayi — CHIEF SURVEYING AND MAPPING ENGINEER
FHWA

6

S.D.D. 15 A 1-13a

6

S.D.D. 15 A 1-13a



WIDTH RESTRICTION SIGNING

LEGEND

SIGN ON PERMANENT SUPPORT

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL " IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

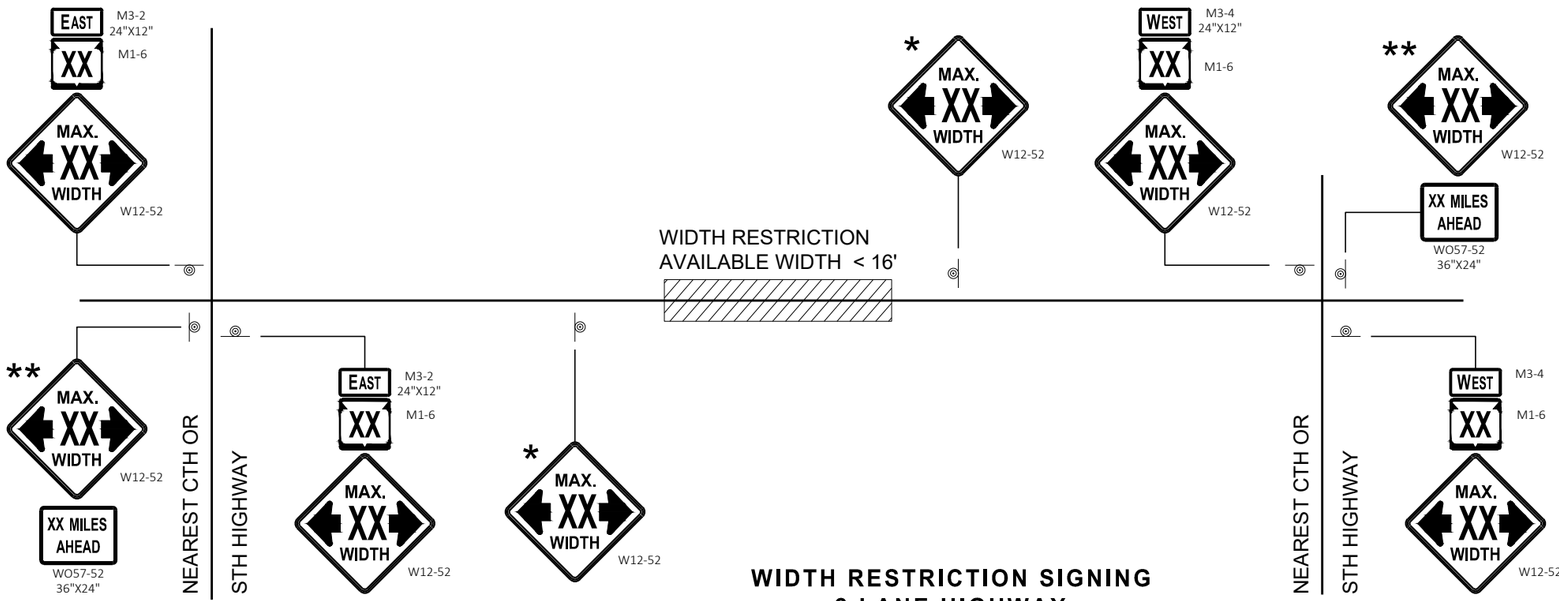
WIDTH ON SIGN TO BE APPROXIMATELY ONE FOOT LESS THAN AVAILABLE WIDTH.

* PLACE 500 FEET BEFORE THE W20 - 1A AND 500 FEET BEFORE ADDITIONAL SIGNS FOR ROADWAYS WITH A PRE - CONSTRUCTION SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200 FOOT TYPICAL SPACING.

** SIGN SHALL BE VISIBLE FROM ROADWAY.

*** ADDITIONAL SIGNS NEEDED IF THERE IS AN ON RAMP BETWEEN SIGNS.

WIDTH ON SIGN TO BE APPROX. 1 - FOOT LESS THAN AVAILABLE WIDTH



WIDTH RESTRICTION SIGNING
2 LANE HIGHWAY

ADVANCED WIDTH RESTRICTION SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEE

FHWA

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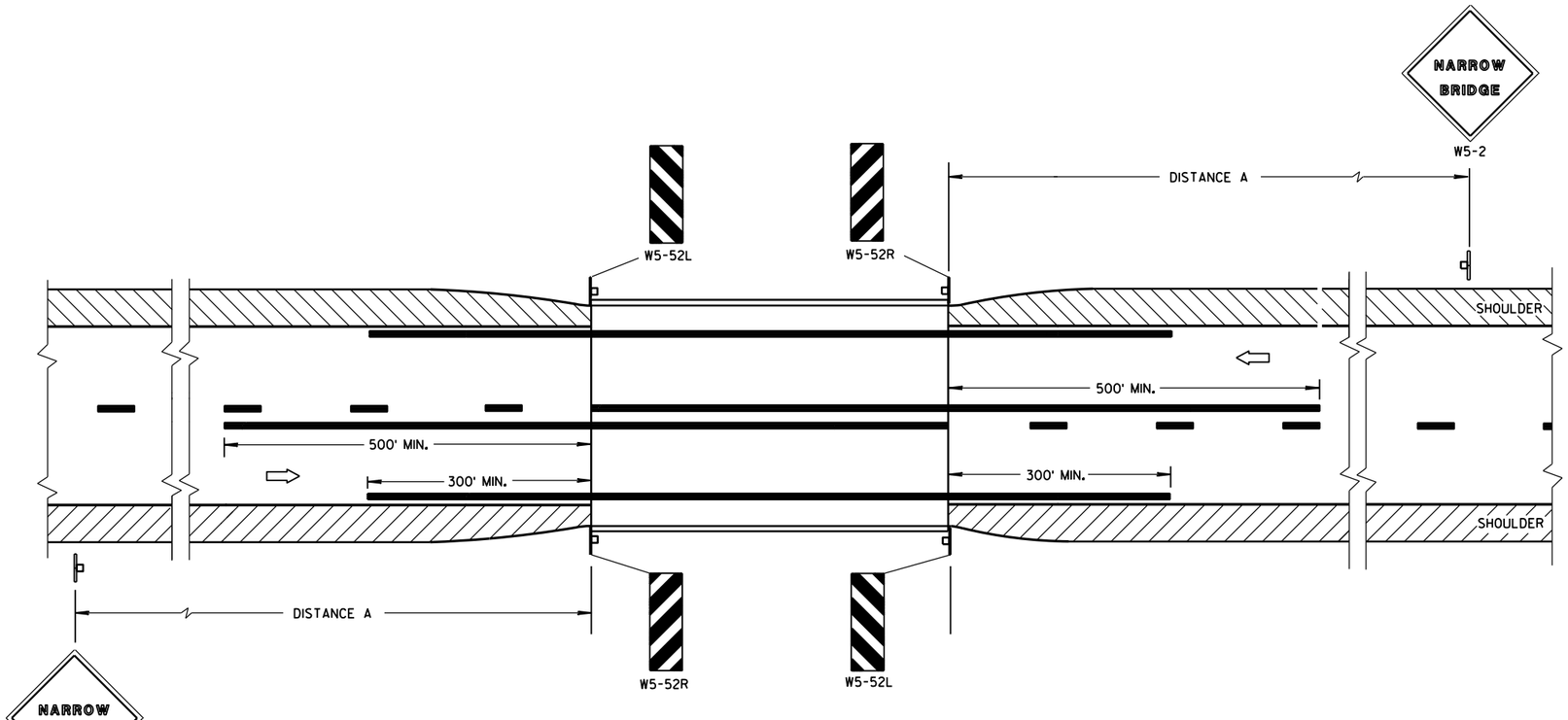
SDD 15C02 - 07f

SDD 15C02 - 07f



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

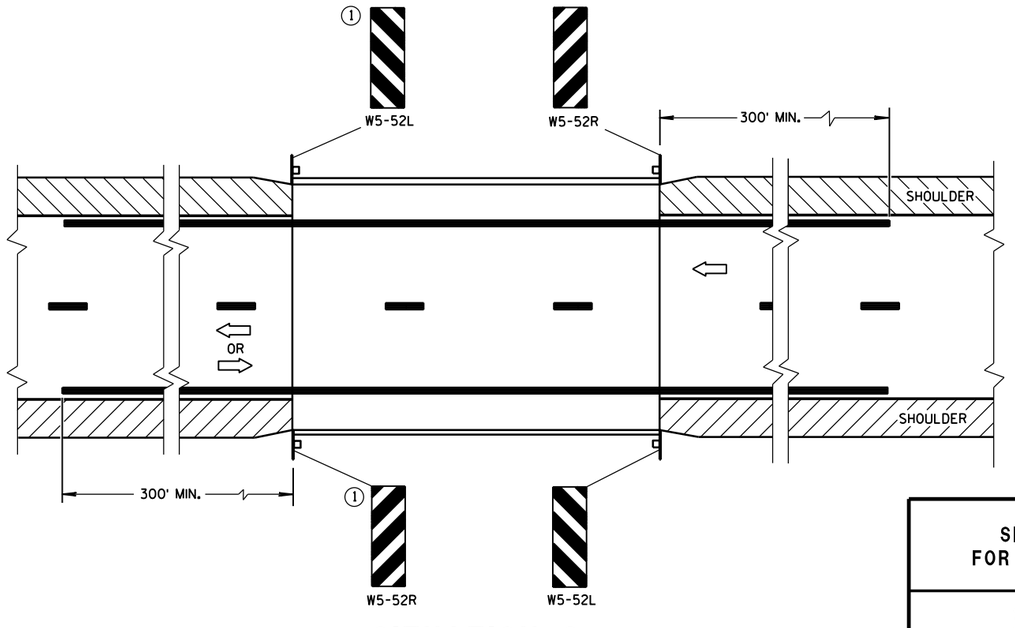
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

(1) OMIT ON ONE-WAY TRAVELLED WAYS.

⇨ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

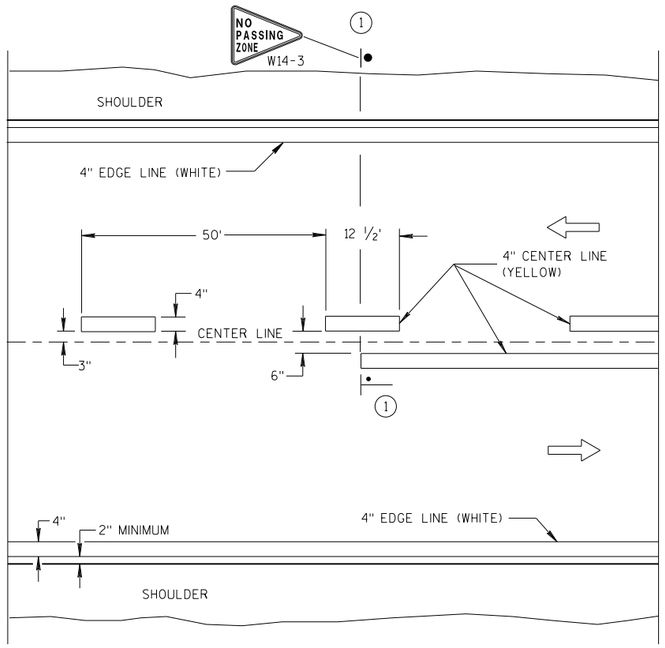
APPROVED
June 2017 — DATE
/S/ Matthew R. Rauch — STATE SIGNING AND MARKING ENGINEER
FHWA

6

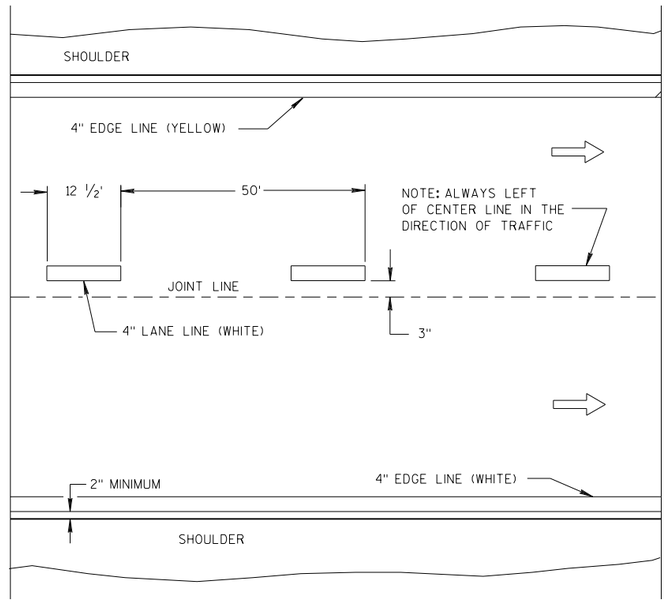
S.D.D. 15 C 6-9

6

S.D.D. 15 C 6-9



TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

(1) LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

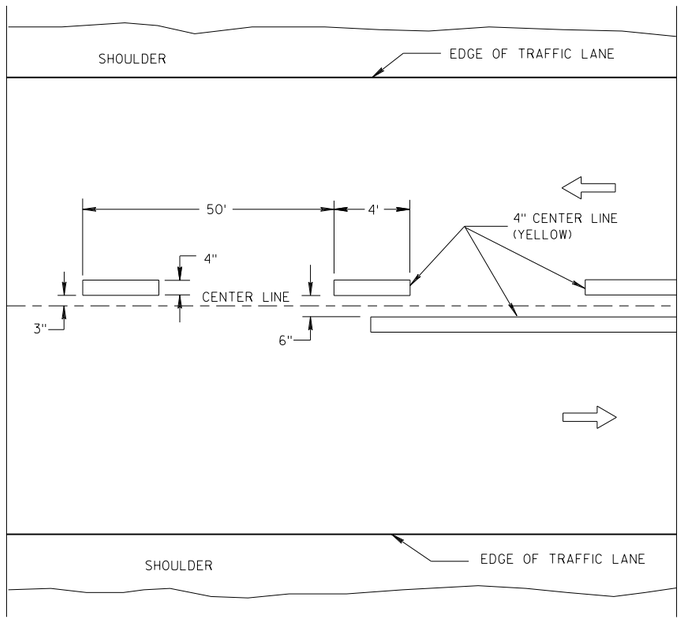
NOTE

ARROW SYMBOL (⇨) SHOWS DIRECTION OF TRAVEL

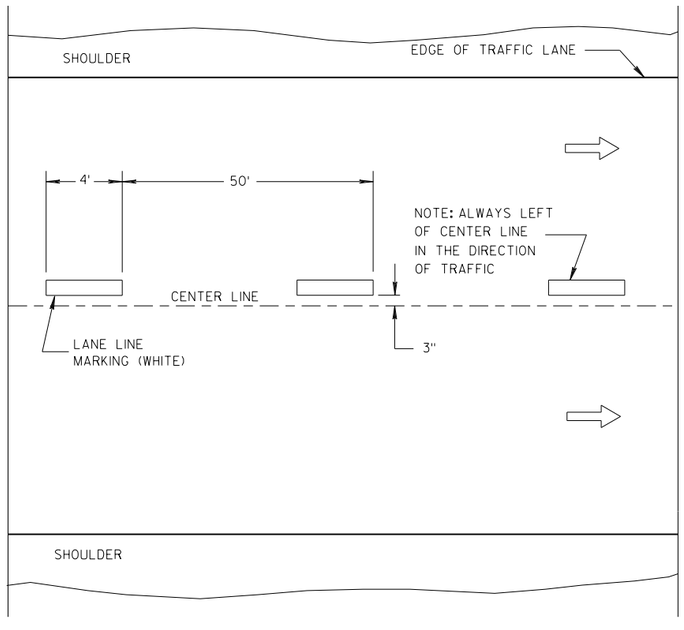
LEGEND

"T" MARKING

POST MOUNTED SIGN



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

7/2018 DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

6

S.D.D. 15 C 8-19a

6

S.D.D. 15 C 8-19a

LEGEND

TYPE III BARRICADE WITH ATTACHED SIGN

SIGN ON PERMANENT SUPPORT

TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT

TRAFFIC CONTROL DRUM

FLAGS, 16" X 16" MIN. (ORANGE)

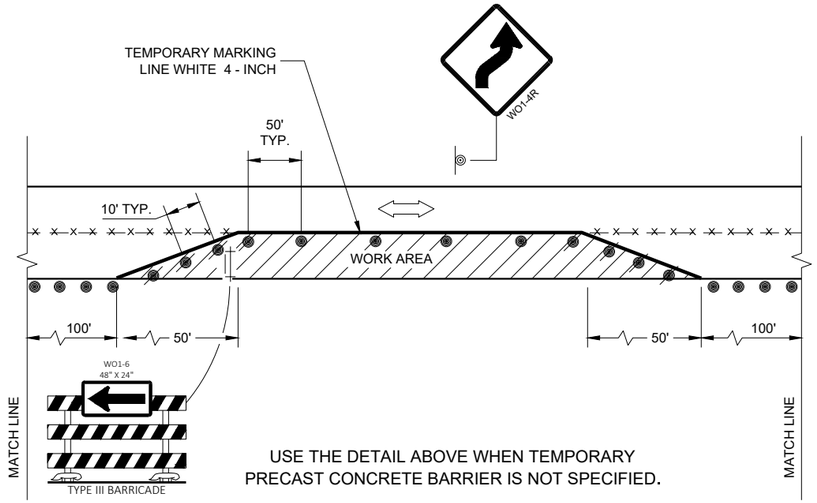
REMOVING PAVEMENT MARKING

DIRECTION OF TRAFFIC

ASPHALTIC PAVEMENT WIDENING

CONCRETE BARRIER TEMPORARY PRECAST

TEMPORARY SIGNAL. SEE SDD 09G02 FOR EXACT PLACEMENT



USE THE DETAIL ABOVE WHEN TEMPORARY PRECAST CONCRETE BARRIER IS NOT SPECIFIED.

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE..

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

(1) 500 FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35 - 40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25 - 30 MPH, USE 200 FOOT TYPICAL SPACING.

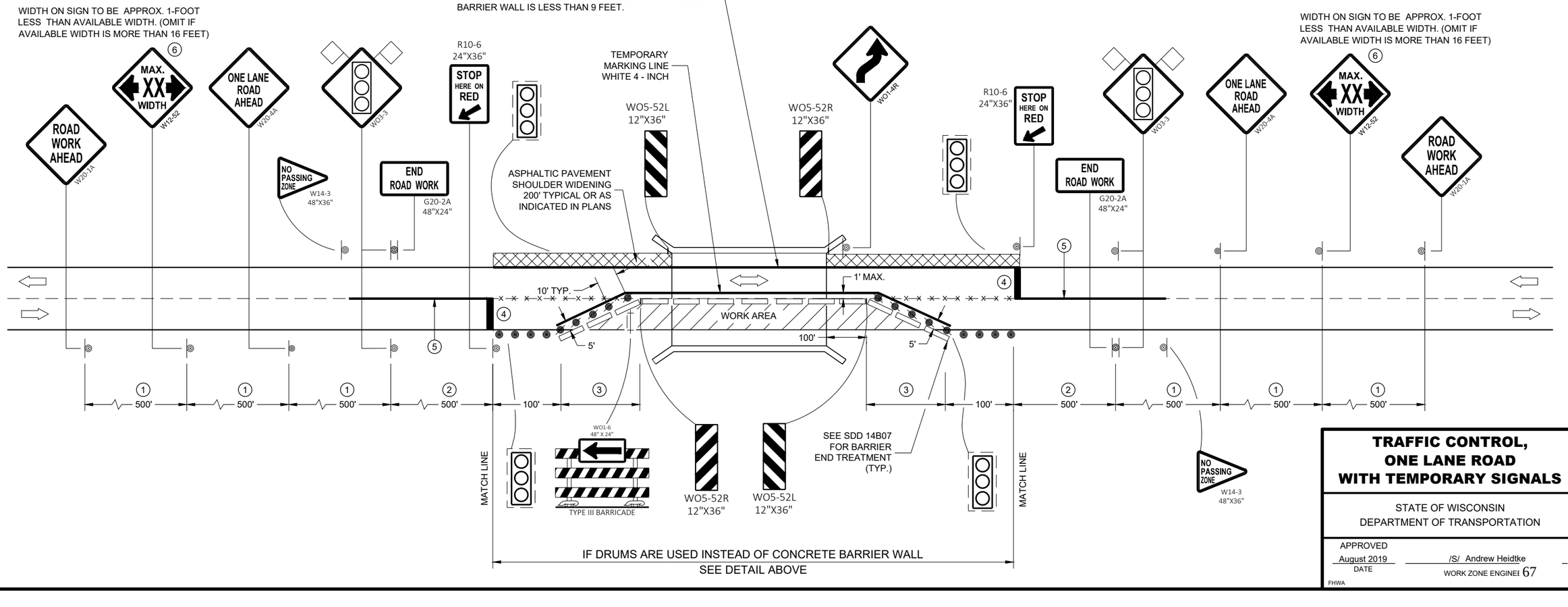
(2) USE 300 FOOT SPACING IF THE PRE - CONSTRUCTION REGULATORY SPEED IS 35 MPH OR LESS.

(3) DIMENSION DETERMINED BY CBTP TAPER FROM EDGE LINE TO TANGENT SECTION OF THE ROAD.

(4) TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18 - INCH.

(5) 700 FOOT TEMPORARY MARKING LINE, DOUBLE YELLOW 4 - INCH . WHEN THE DISTANCE FOR THE PRECEDING NO - PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.

(6) SEE SDD 15C02 - SHEET "F" FOR ADVANCED WIDTH RESTRICTION SIGNING.



TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

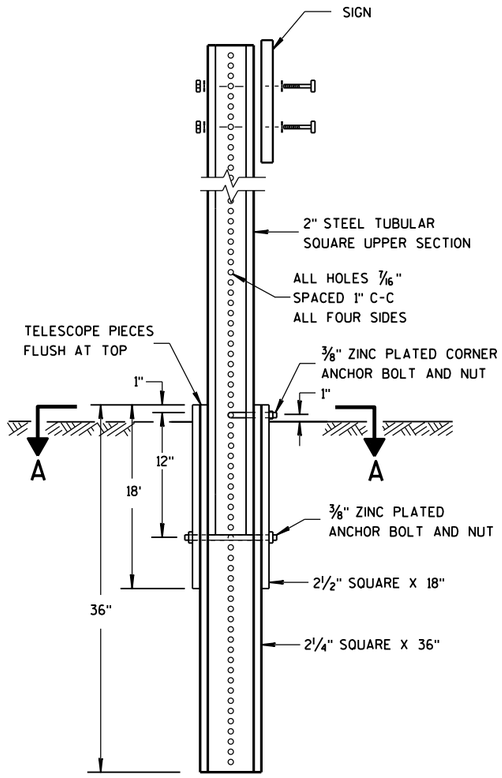
APPROVED
August 2019
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

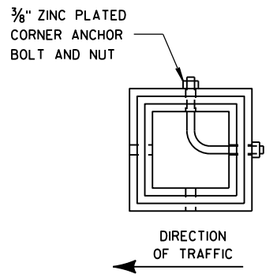
FHWA

SDD 15D33 - 06

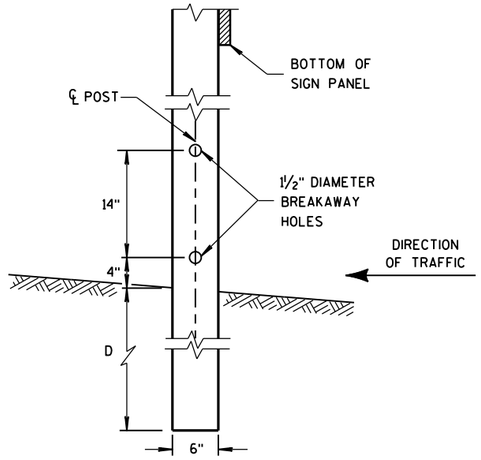
SDD 15D33 - 06



DETAIL OF TUBULAR STEEL SIGN POST



SECTION A-A



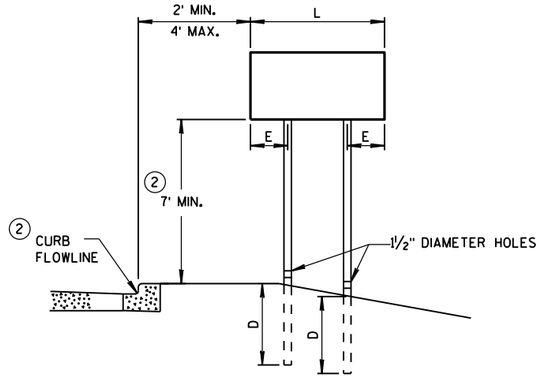
4"x6" WOOD POST MODIFICATION

GENERAL NOTES

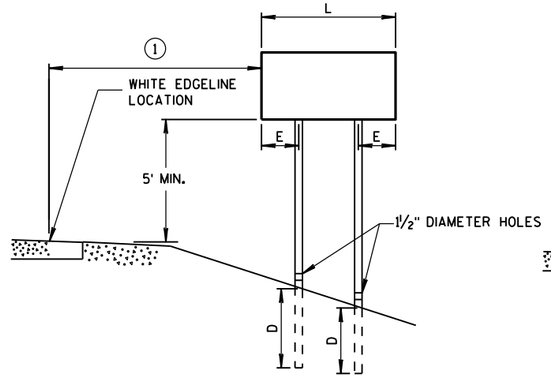
(1) 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.

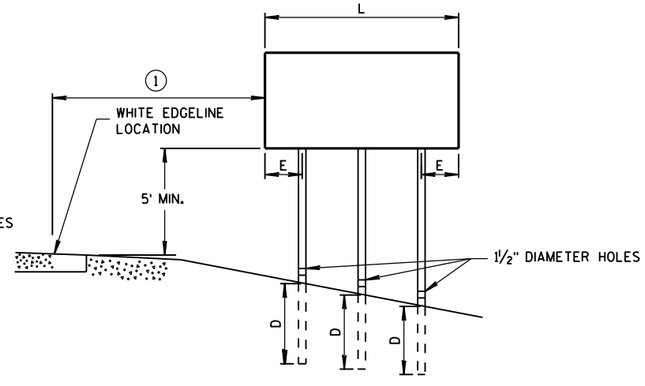
(2) THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.

(3) FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.



URBAN AREA





RURAL AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

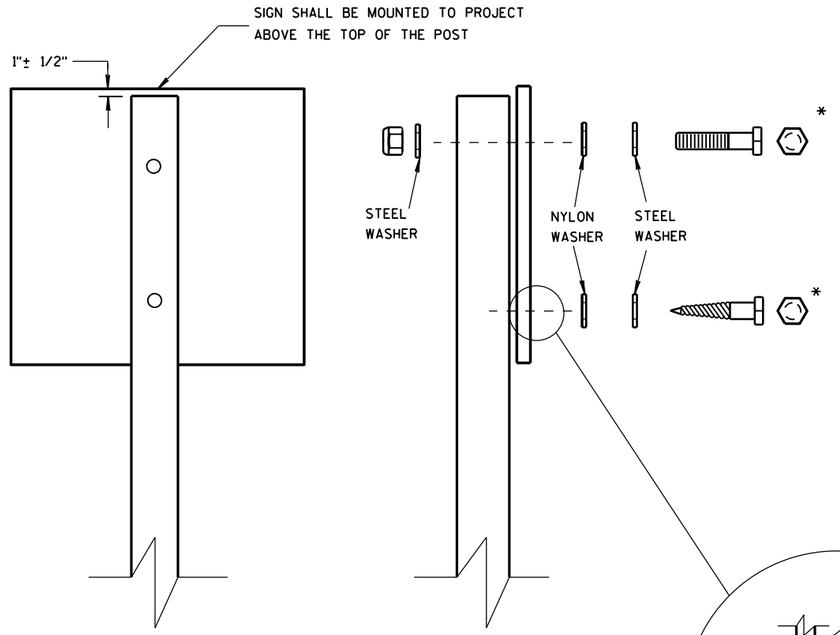
SEE NOTE (3)

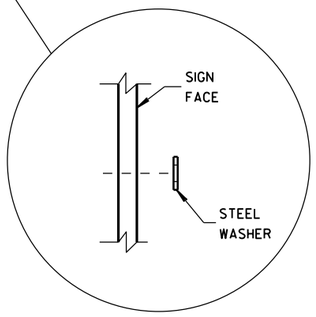
TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPOI

6

S.D.D. 15 D 38-2a





WASHER PLACEMENT WHEN SIGN HAS OTHER THAN TYPE H OR TYPE F FACE

NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3

B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" X 3"

MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

6

6

S.D.D. 15 D 38-2b

S.D.D. 15 D 38-2b

ATTACHMENT OF SIGNS TO POSTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

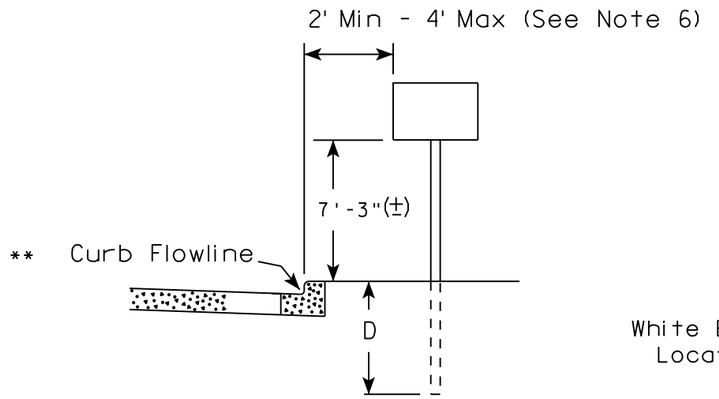
APPROVED

June 2017
DATE

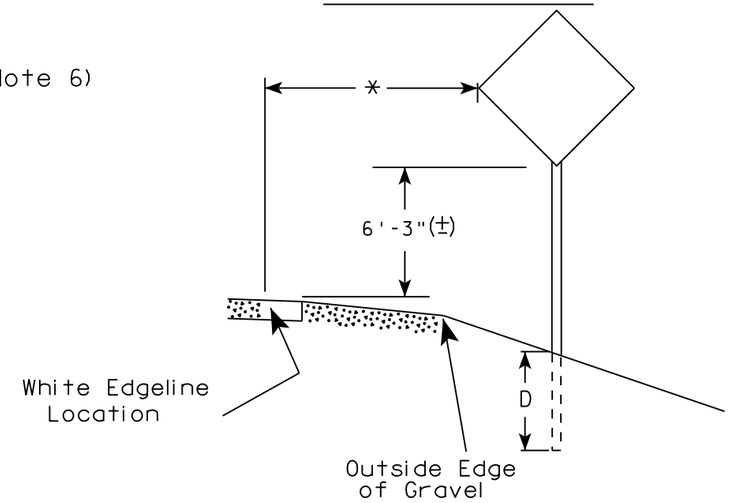
/S/ Andrew Heldtke
WORK ZONE ENG

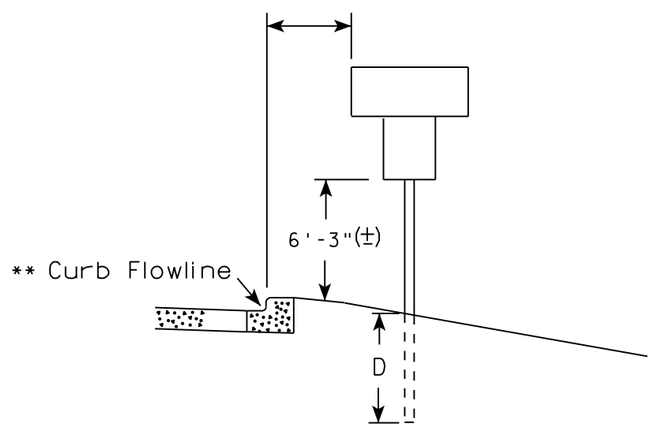
FHWA

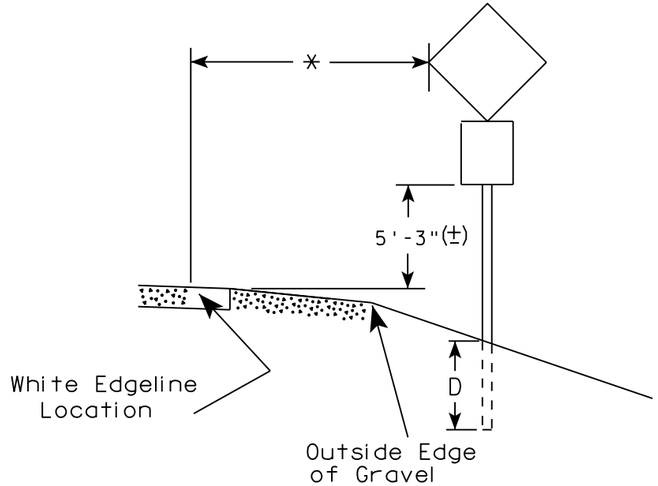
URBAN AREA



RURAL AREA (See Note 2)







** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

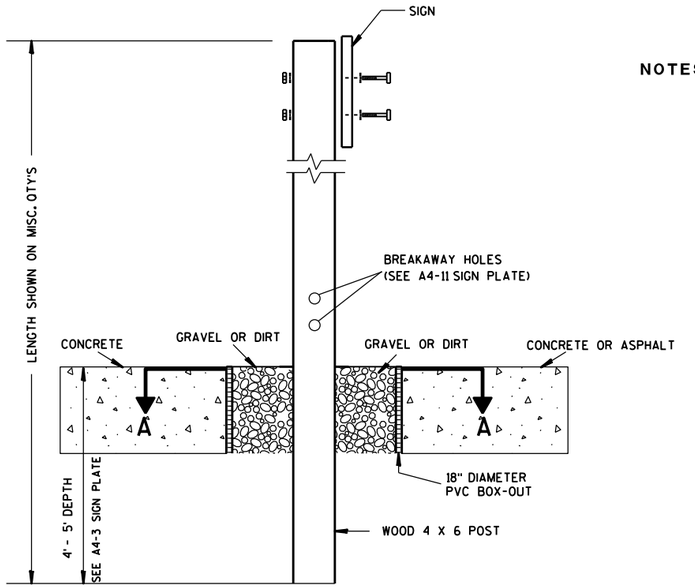
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directd by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

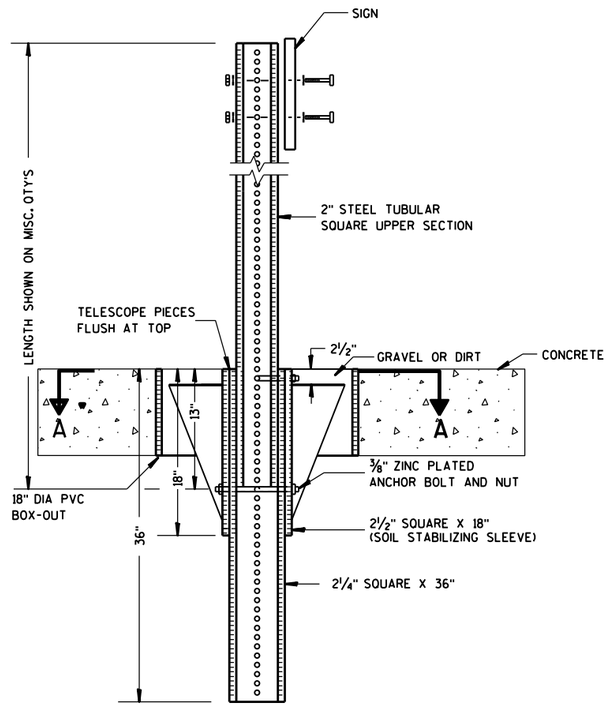
DATE 8/21/17 PLATE NO. A4-3.21



ELEVATION VIEW

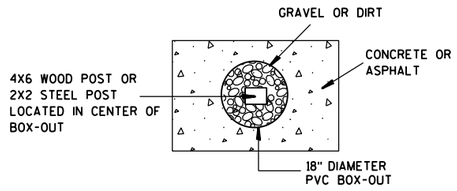
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

NOTES:
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B

WISCONSIN DEPT OF TRANSPORTATION

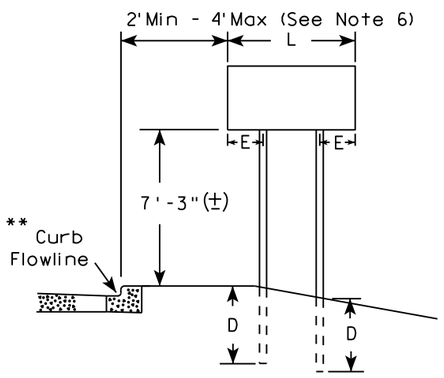
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

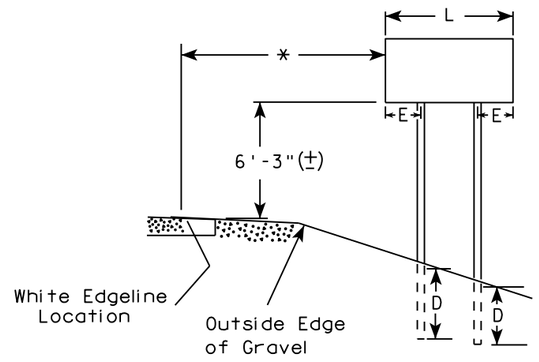
PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E

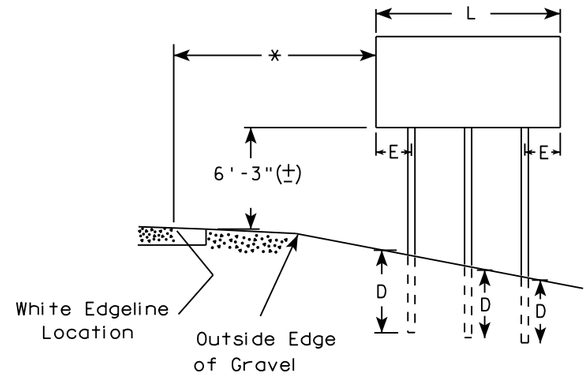
FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A43B.DGN PLOT DATE : 27-JAN-2014 09:48 PLOT BY : mscsja PLOT NAME : PLOT SCALE : 13.659812:1.000000 WISDOT/CADDS SHEET 42

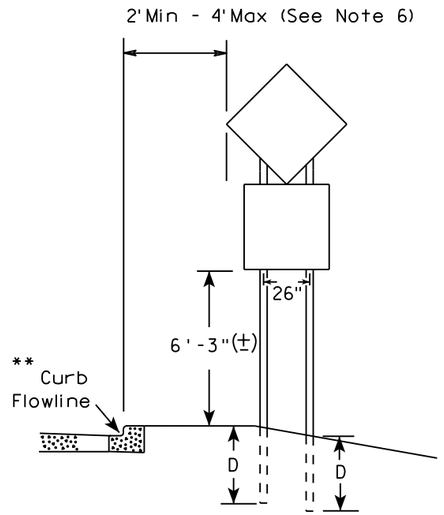
URBAN AREA



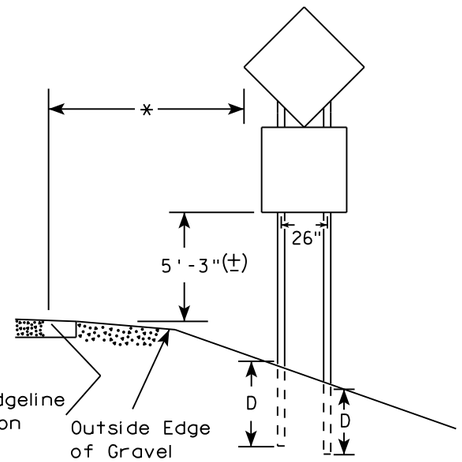
RURAL AREA (See Note 3)







48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)		
	L	E
***	Greater than 48" Less than 60"	12"
	60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

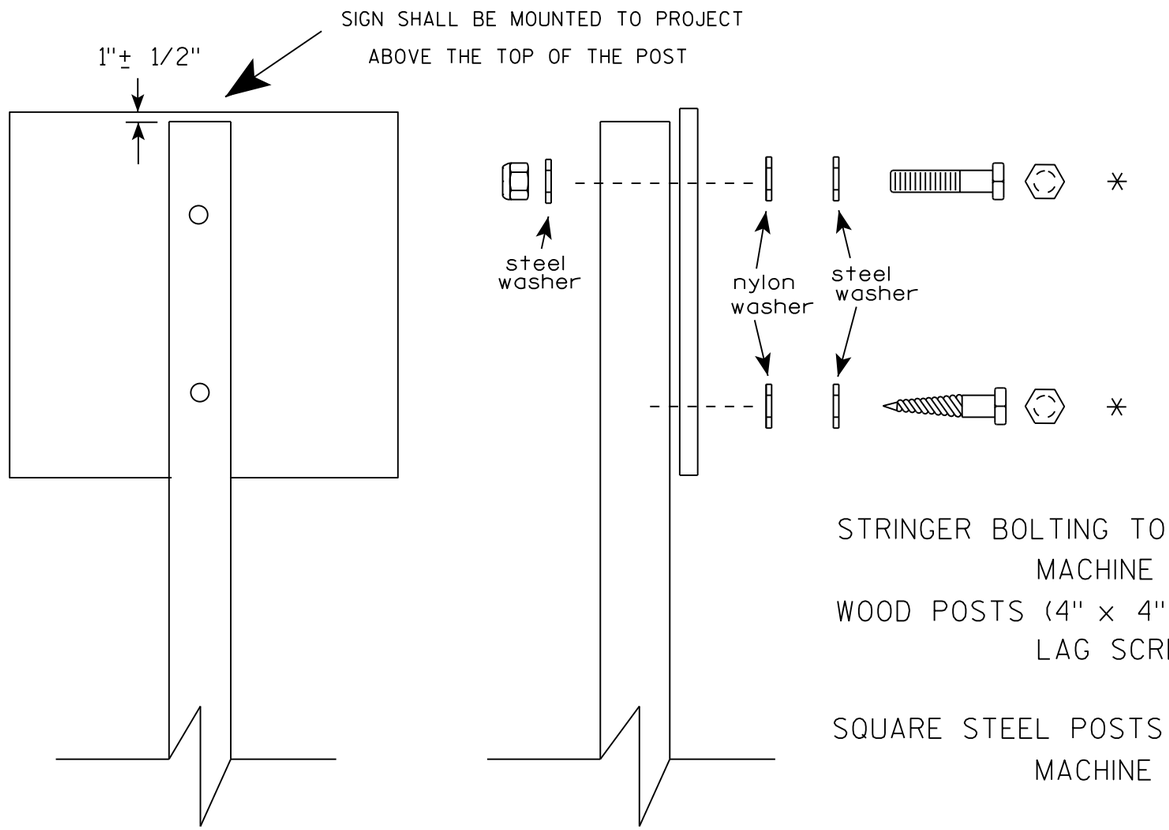
TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
For State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 72	E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
3/8" X 4" (STRINGERS ON BACK OF SIGN)
SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
RIVETS - 9/32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
For State Traffic Engineer

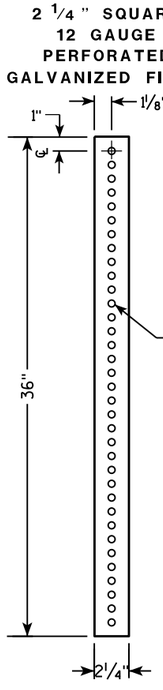
DATE 8/11/16 PLATE NO. A4-8.8

PROJECT NO: SHEET NO: E

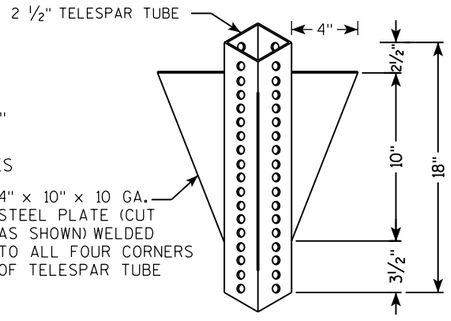
FILE NAME : C:\CADfiles\Projects\tr_stdplate\A48.DGN PLOT DATE : 11-AUG-2016 11:35 PLOT BY : $$ plotuser $$

TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM

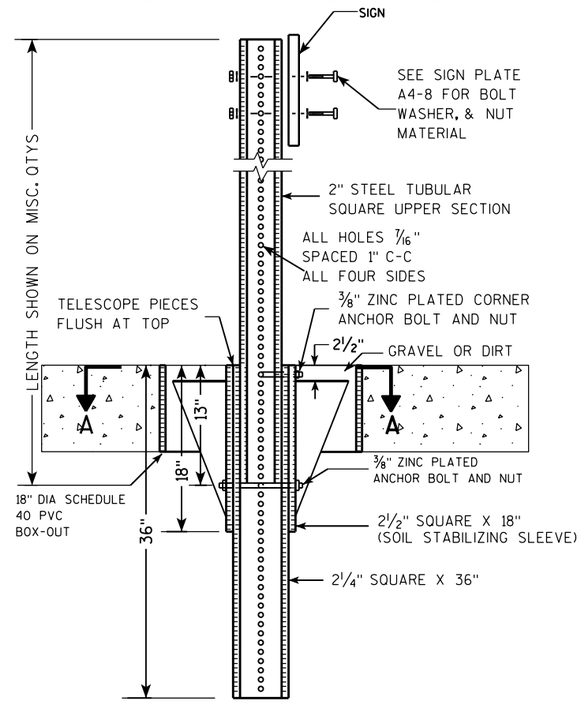
2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH



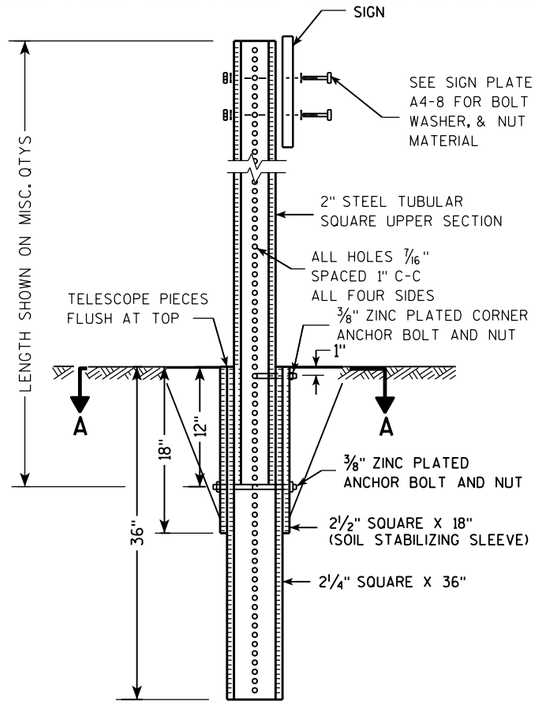
2 1/2 " SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH

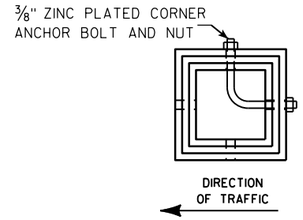


DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)





SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

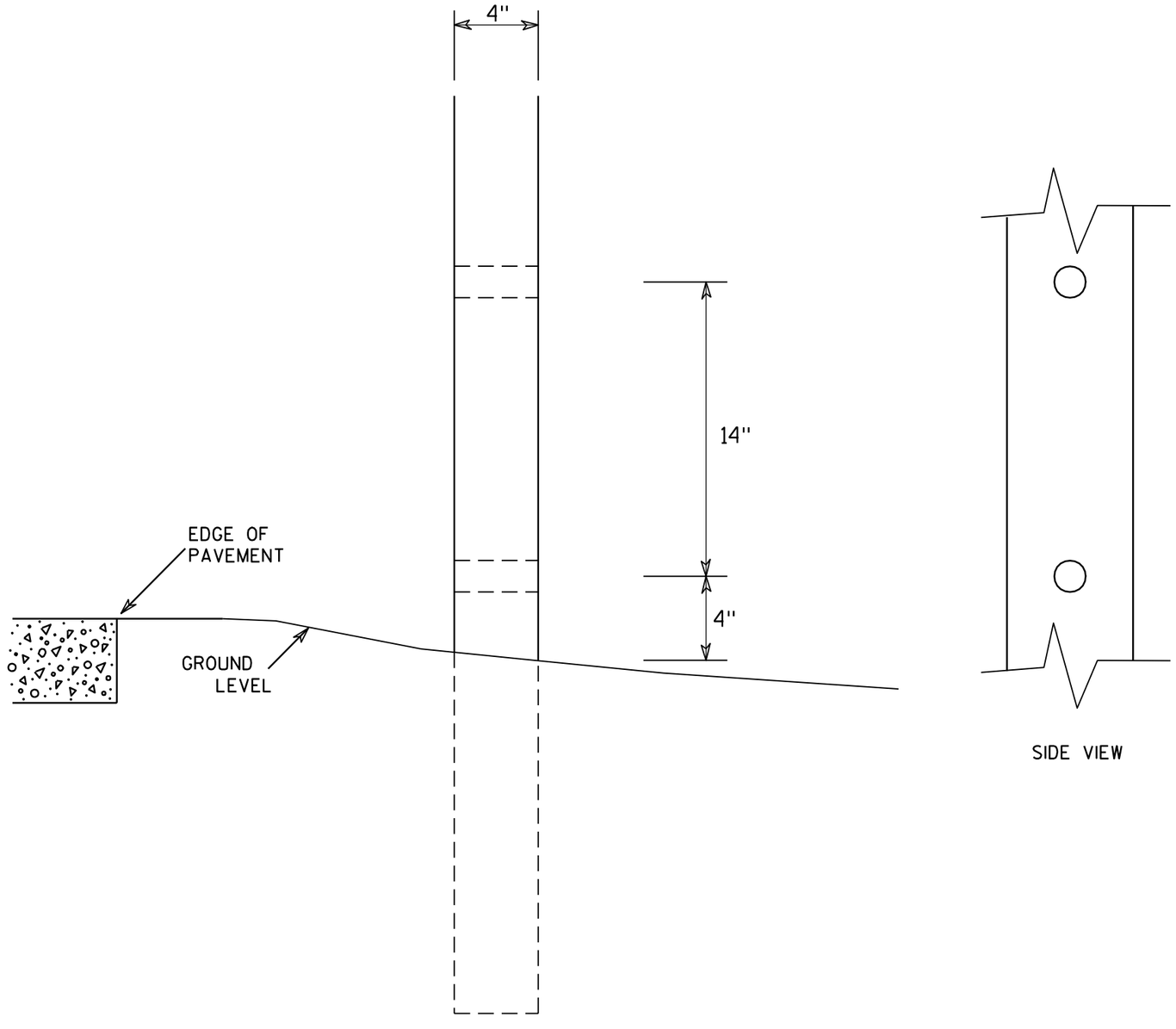
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 2/05/15 PLATE 74 A4-9.9

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E

FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A49.DGN PLOT DATE : 05-FEB-2015 17:09 PLOT BY : mscsja PLOT NAME : PLOT SCALE : 13.659812:1.000000

WISDOT/CADDS SHEET 42



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

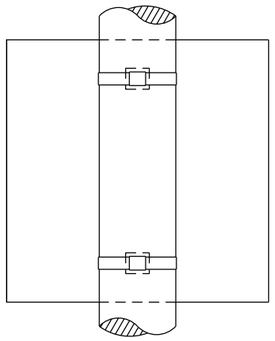
APPROVED Chester J Spang
for State Traffic Engineer

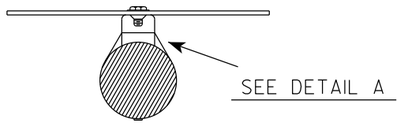
DATE 3/27/97 PLATE NO. A4-11.2

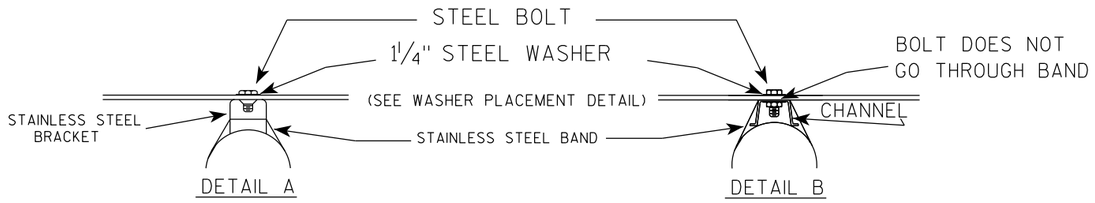
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 75	E

BANDING

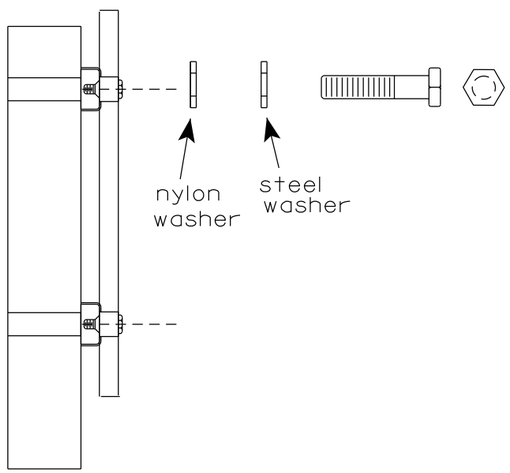
SINGLE SIGN







WASHER PLACEMENT

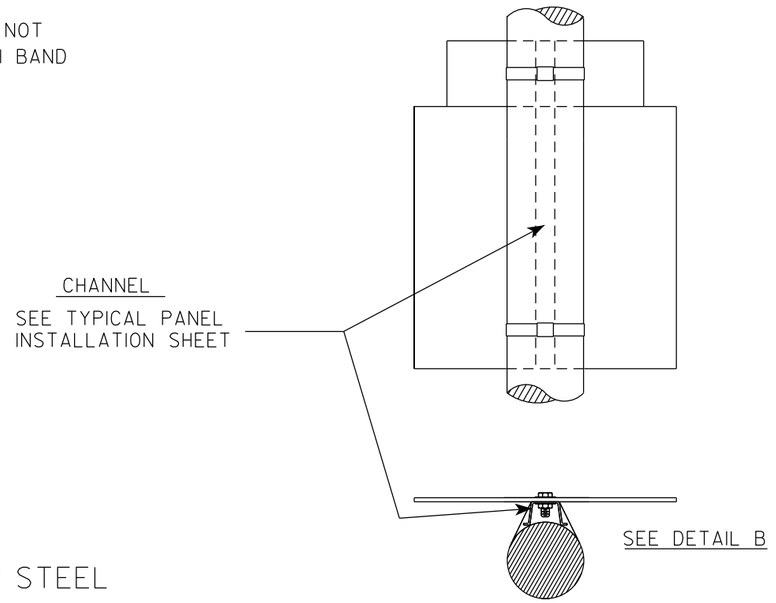


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be ¾" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
   a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
   b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

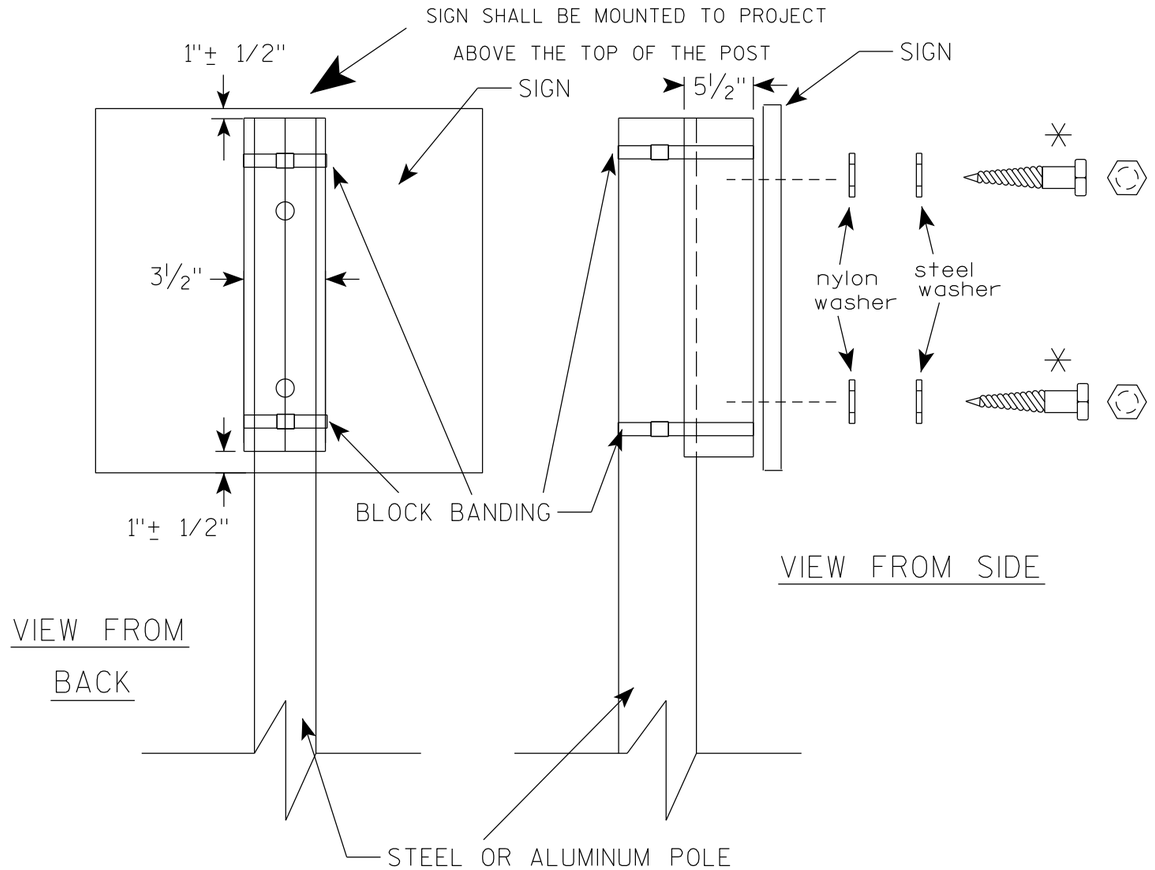
DATE 6/10/19 PLATE NO. A5-9.4

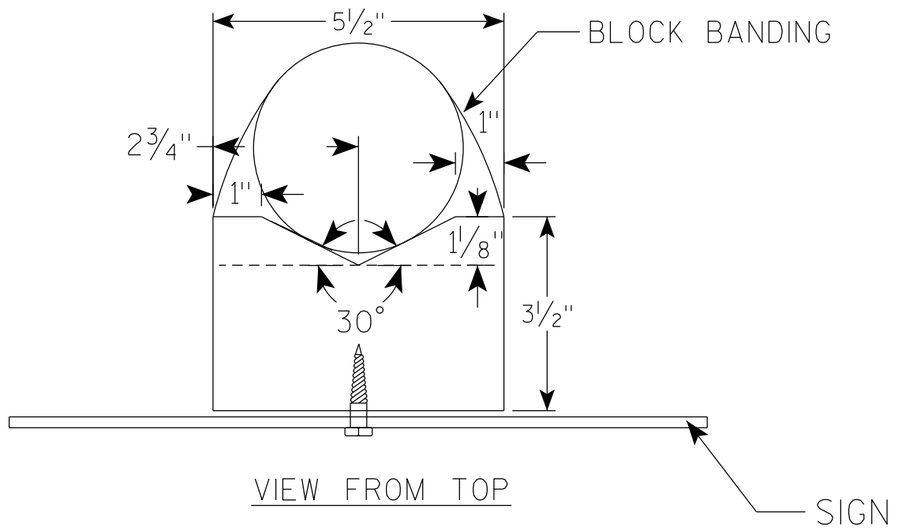
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 76	E

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\A59.dgn PLOT DATE : 10-JUN 2019 4:10 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : $$.....plotscale.....$$ WISDOT/CADDS SHEET 42

7

7





GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, ¾" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORNALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
   a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
   b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1¼" O.D. X ⅜" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1¼" O.D. X ⅜" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✳ LAG BOLTS SHALL BE ⅜" X 2½"

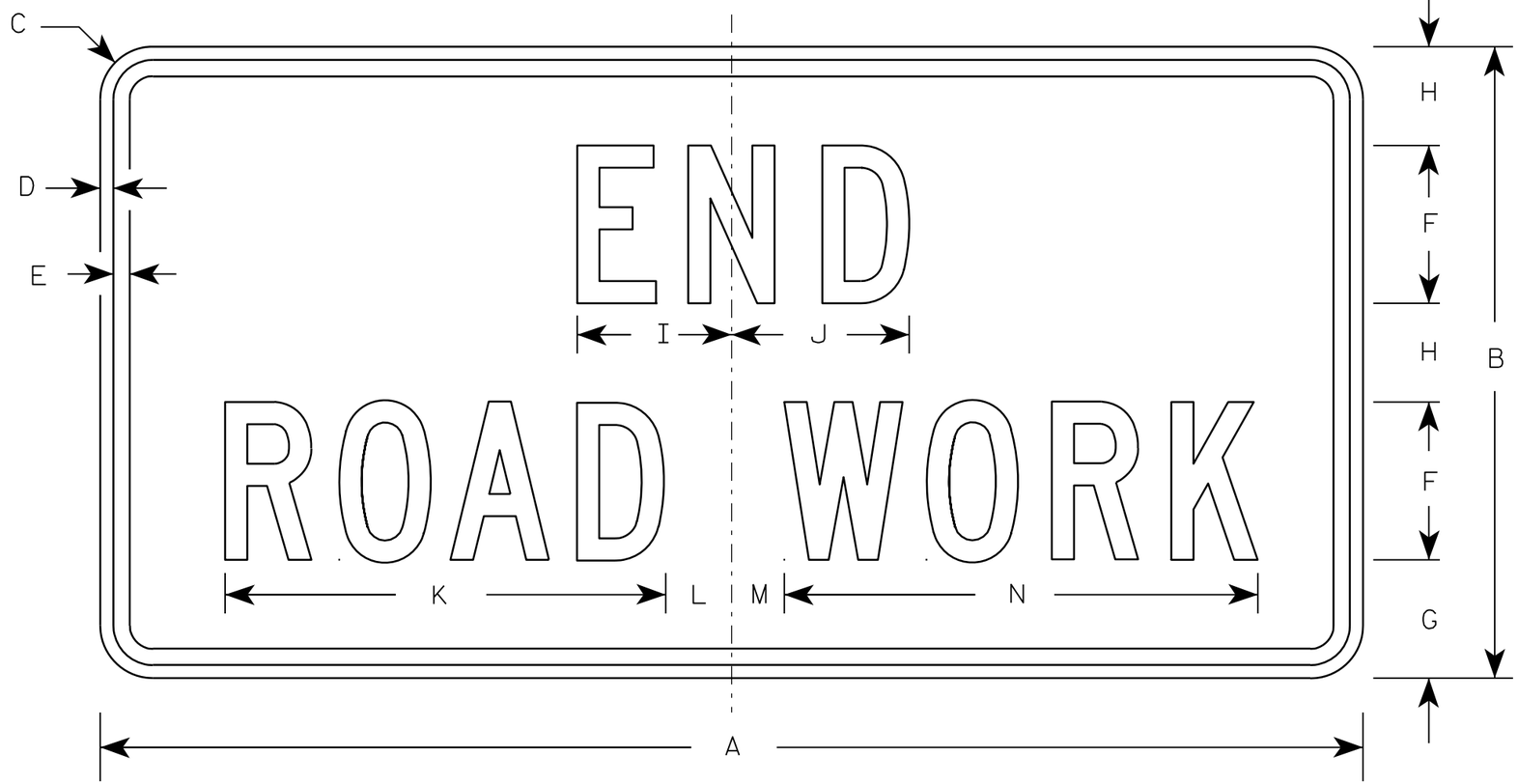
BLOCK BANDING DETAIL (V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
For State Traffic Engineer

DATE 6/10/19 PLATE NO. A5-10.2

PROJECT NO:				SHEET NO: 77	E



G20-2A

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Orange
   Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

Metric equivalent for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m2
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

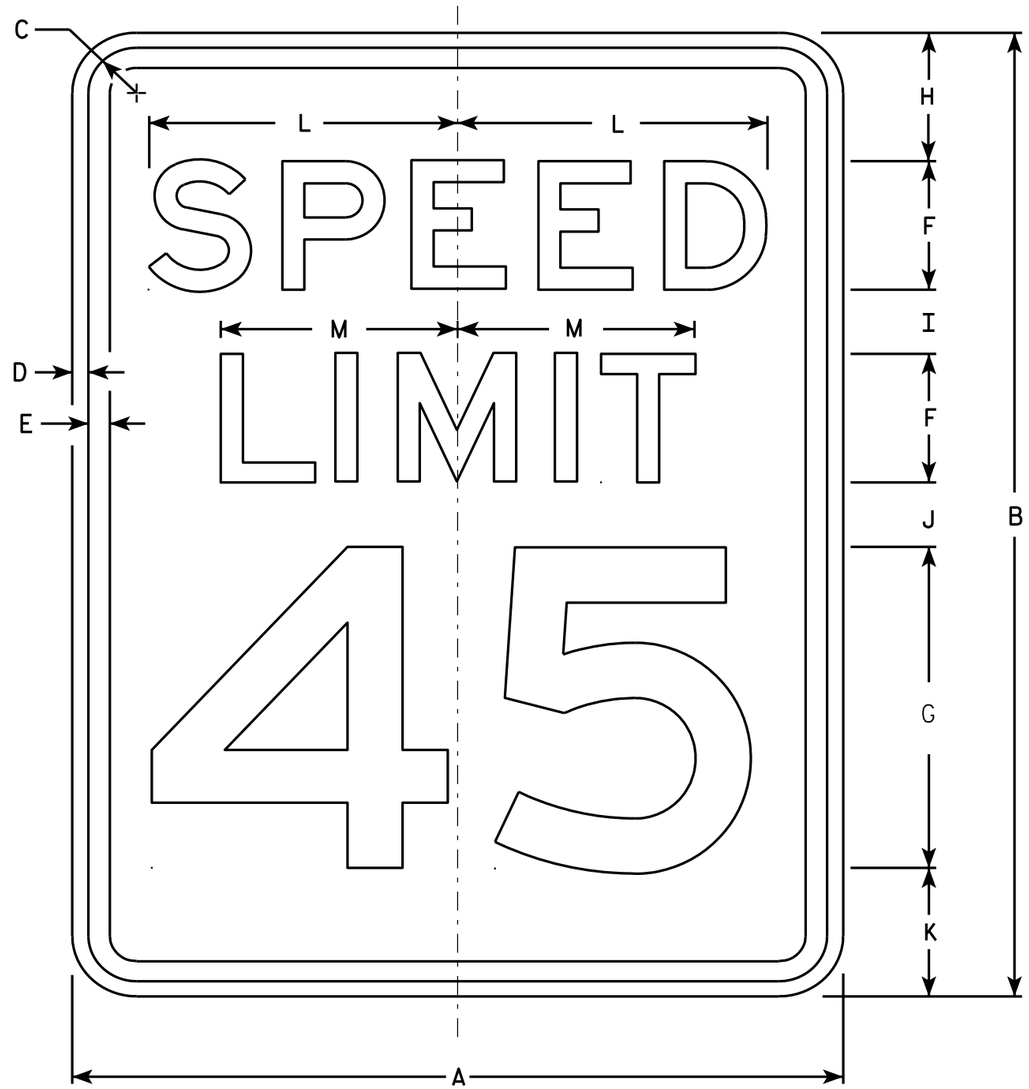
STANDARD SIGN
G20-2A

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 9/30/09 PLATE NO. G20-2A.8

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 78	E



R2-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - White
   Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

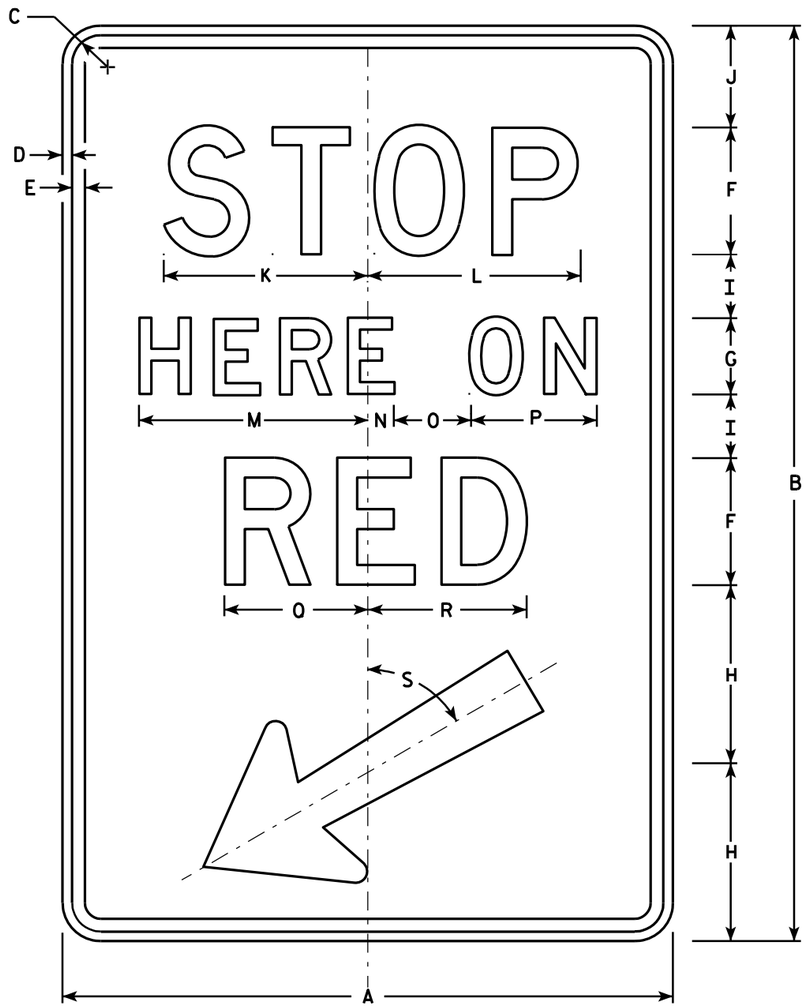
STANDARD SIGN
R2-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 5/26/10 PLATE NO. R2-1.13

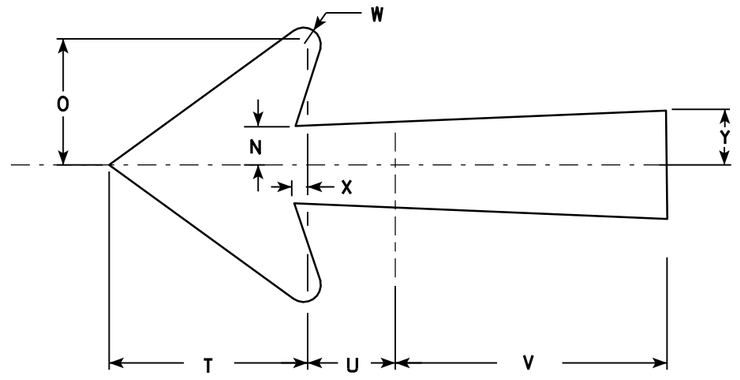
PROJECT NO: | HWY: | COUNTY: | SHEET NO: 79 | E



R10-6

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - White
   Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



Arrow Detail

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
2M	24	36	1 1/8	3/8	1/2	5	3	7	2 1/2	4	8	8 3/8	9	1	3	5	5 5/8	6 1/4	60°	5 1/4	2 1/4	7 1/8	1/2	3/8	1 3/8		6.0
3																											
4																											
5																											

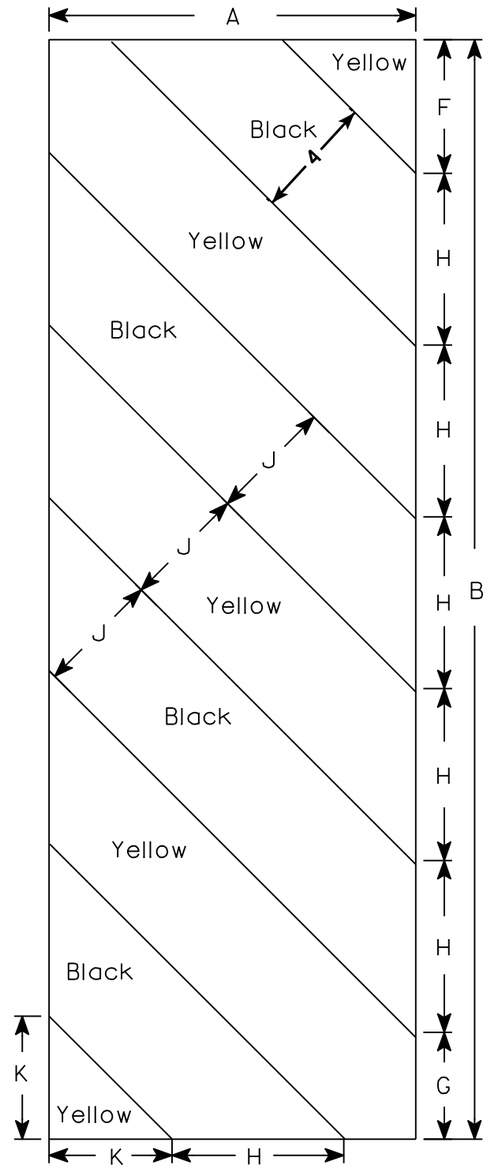
STANDARD SIGN
R10-6

WISCONSIN DEPT OF TRANSPORTATION

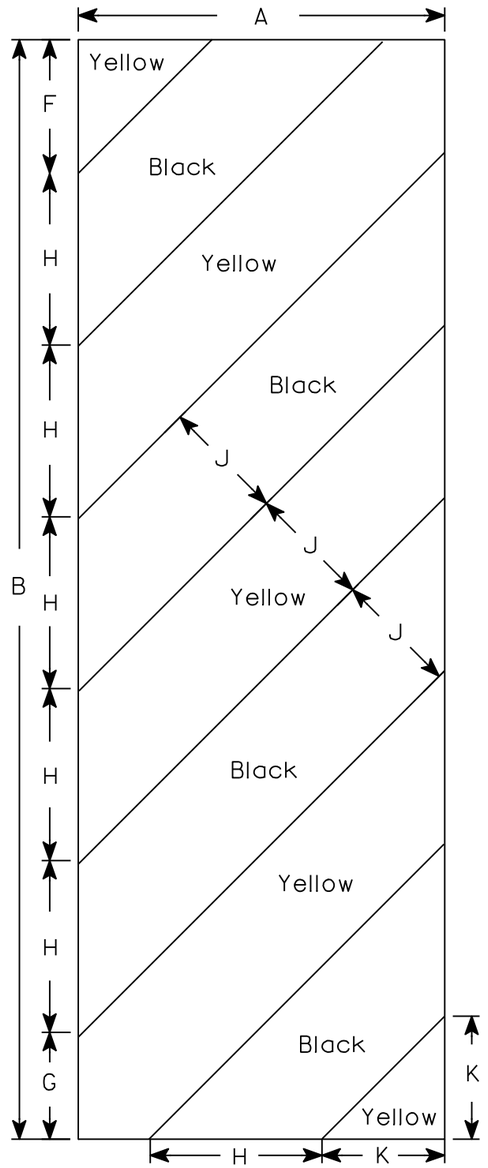
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 4/5/11 PLATE NO. R10-6.6

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 80	E



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Yellow
   Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN

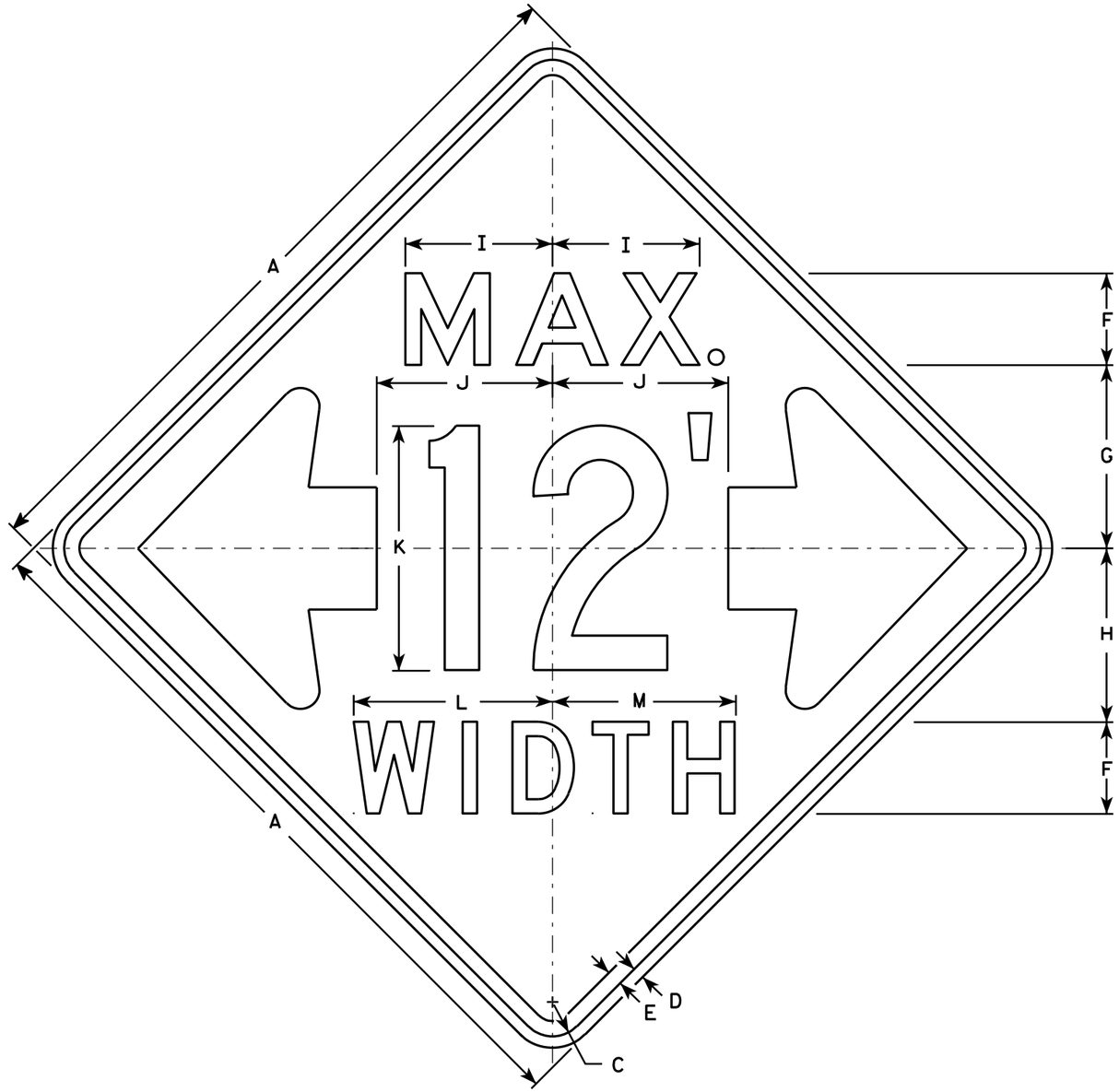
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

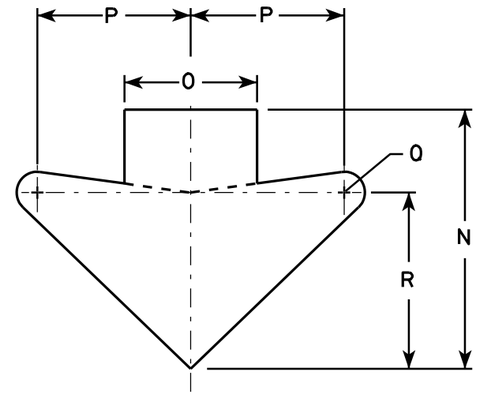
PROJECT NO: | HWY: | COUNTY: | SHEET NO: 81 | E



W12-52

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Orange
   Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. The top line is series E, the numerals are series C, and the bottom line is series D.
6. Substitute appropriate numerals and adjust spacing as required.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
2M	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
3																											
4																											
5																											

STANDARD SIGN
W12-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 3/16/11 PLATE NO. W12-52.7

PROJECT NO: | HWY: | COUNTY: | SHEET NO: 82 | E

FILE NAME : C:\Users\PROJECTS\tr_stdplate\W1252.DGN PLOT DATE : 16-MAR-2011 14:45 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : 9.137199:1.000000

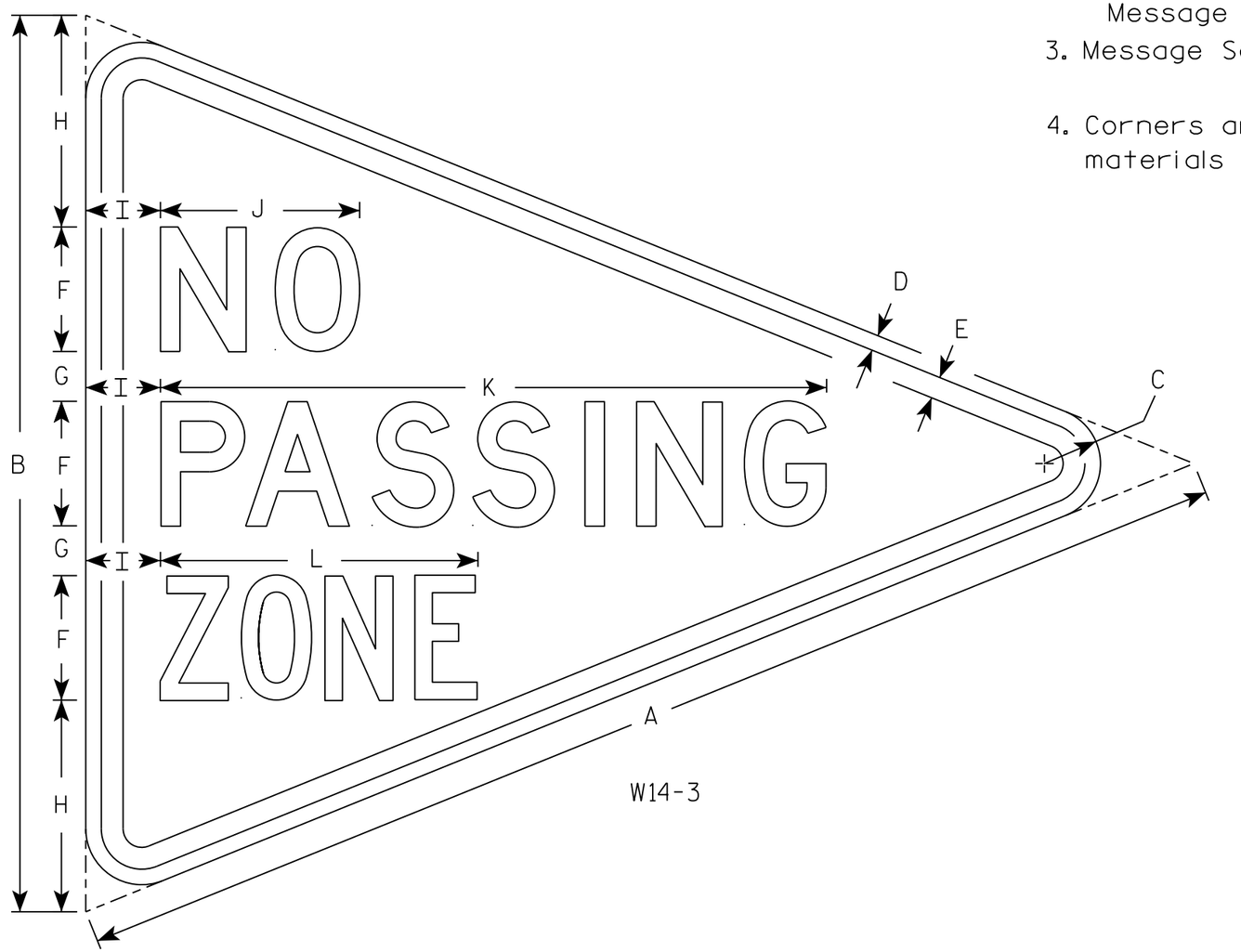
WISDOT/CADDS SHEET 42

7

7

NOTES

1. Sign is Type II- Type F Reflective
2. Color:
   Background - Yellow
   Message - Black
3. Message Series - Lines 1 and 2 are Series D.
   Line 3 is series C.
4. Corners and borders shall be rounded on all base materials for this sign.



W14-3

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	36	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 3/4	12 3/4															5.56
2M																											
3																											
4																											
5																											

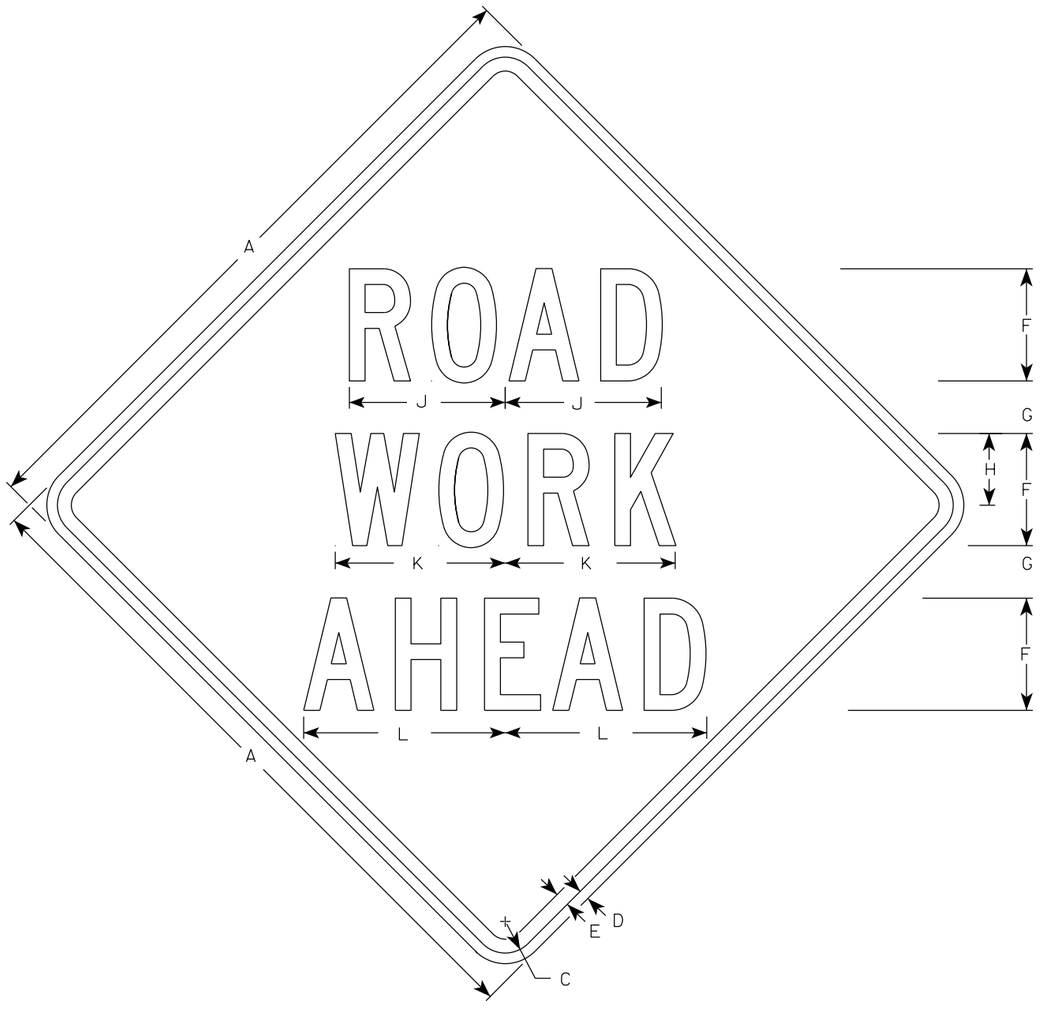
STANDARD SIGN
W14-3

WISCONSIN DEPT OF TRANSPORTATION

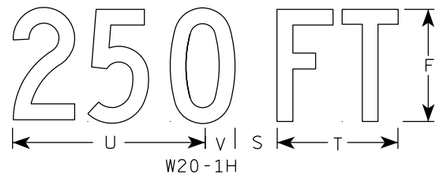
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 3/21/17 PLATE NO. W14-3.10

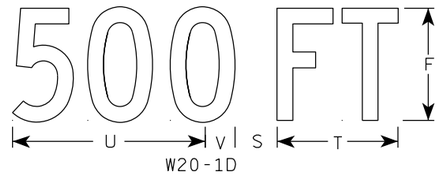
PROJECT NO: | HWY: | COUNTY: | SHEET NO: 83 | E



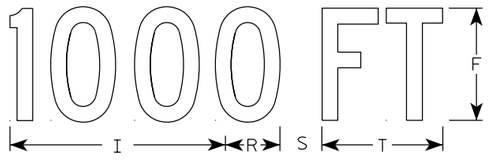
W20-1A



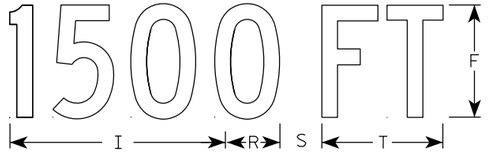
W20-1H



W20-1D



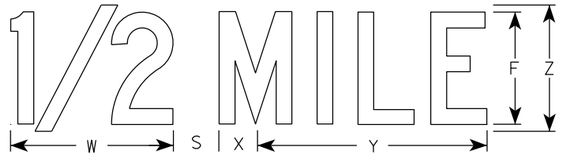
W20-1C



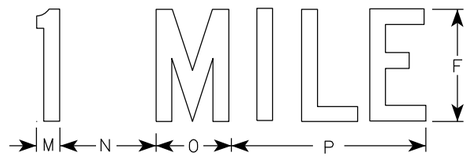
W20-1B

NOTES

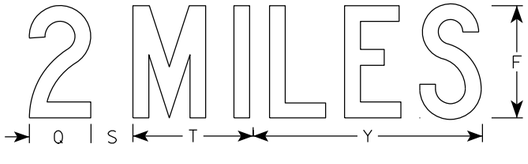
1. Sign is Type II - Type F Reflective
2. Color:
   Background - Orange
   Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W20-1G



W20-1F



W20-1E

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

STANDARD SIGN
W20-1A, B, C, D, F & G

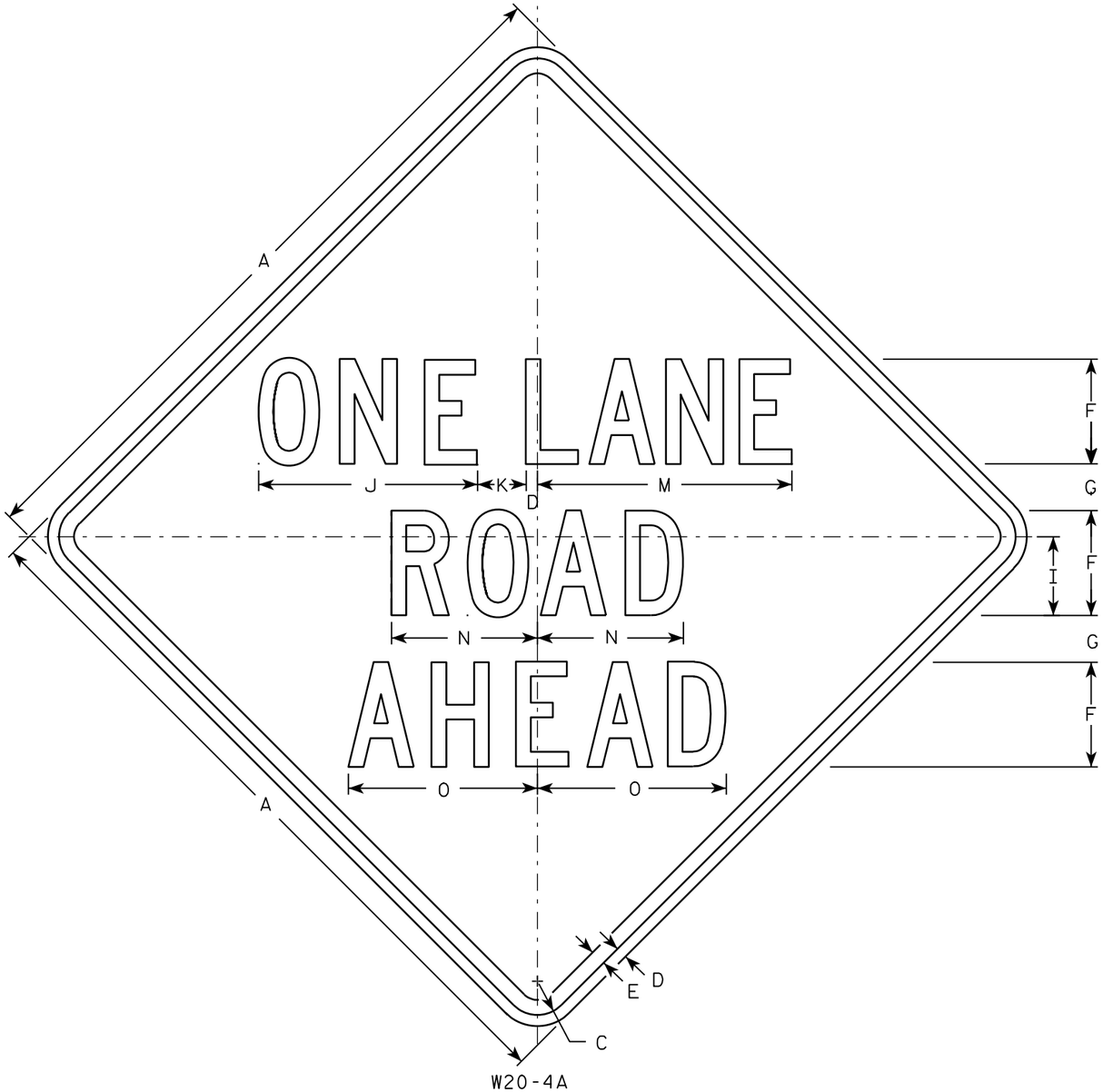
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

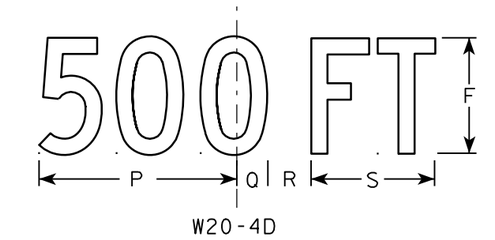
DATE 9/25/19 PLATE NO. W20-1.11

PROJECT NO:

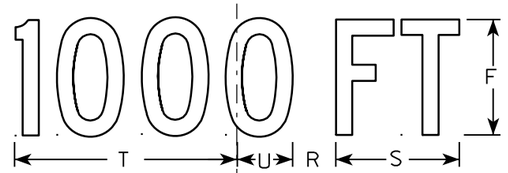
SHEET NO: 84 E



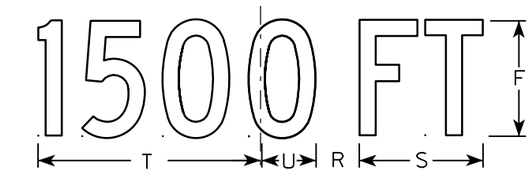
W20-4A



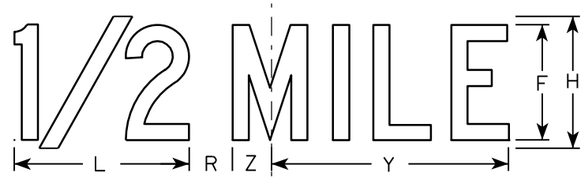
W20-4D



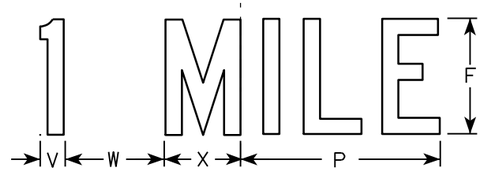
W20-4C



W20-4B



W20-4G



W20-4F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Orange
   Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	2 3/8	6	3 3/4	10 3/8	2 3/8	8	13 1/2	7	8 7/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	3 1/8	8	5 1/4	14 5/8	3 1/4	10 5/8	17 3/4	9 3/4	12 5/8	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-4A, B, C, D, F & G

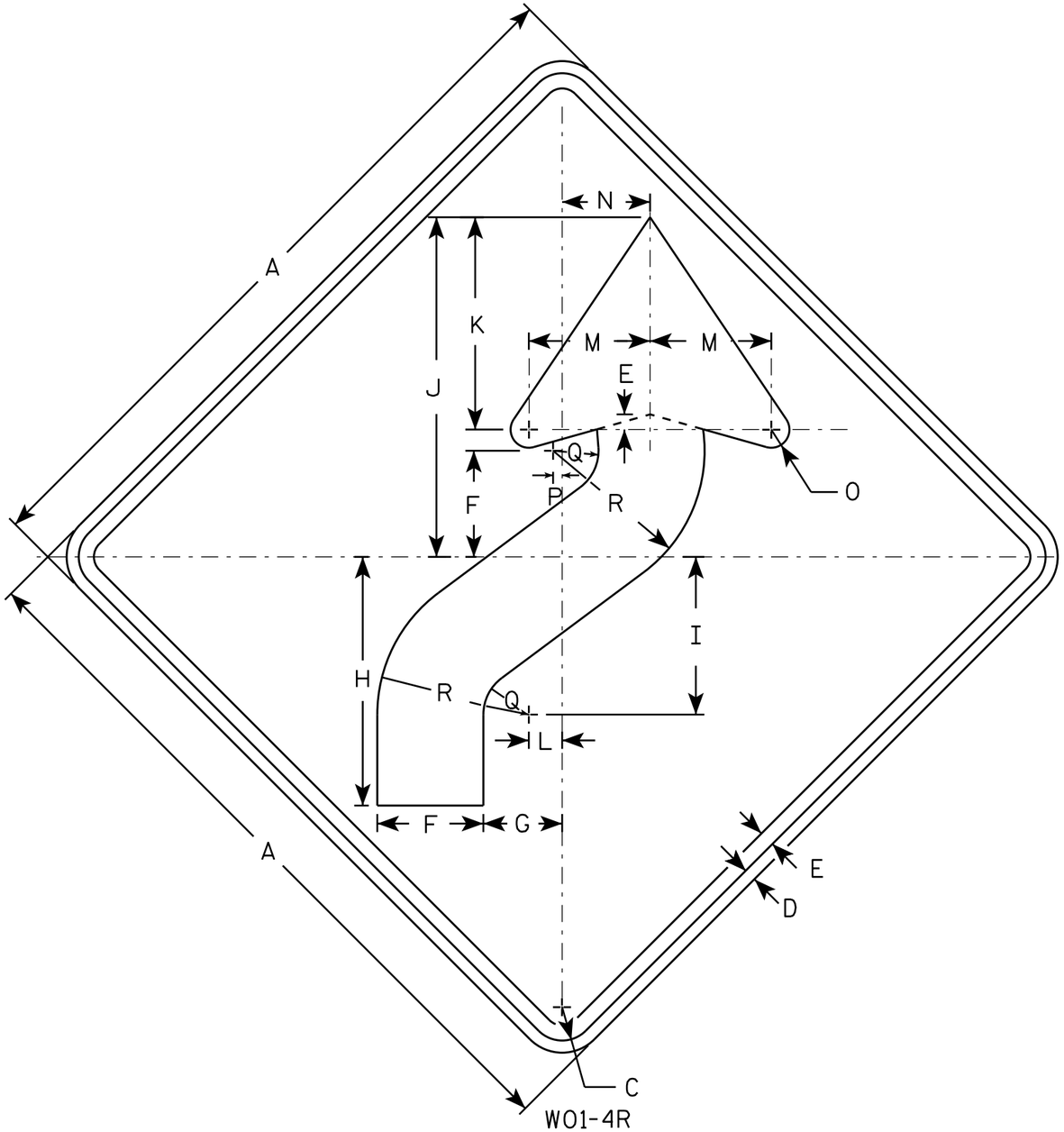
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-4.9

PROJECT NO:

SHEET NO: 85 E



W01-4R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Orange
   Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W01-4L is the same as W01-4R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
2S	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
2M	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
3	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
4	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
5	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

STANDARD SIGN
W01-4

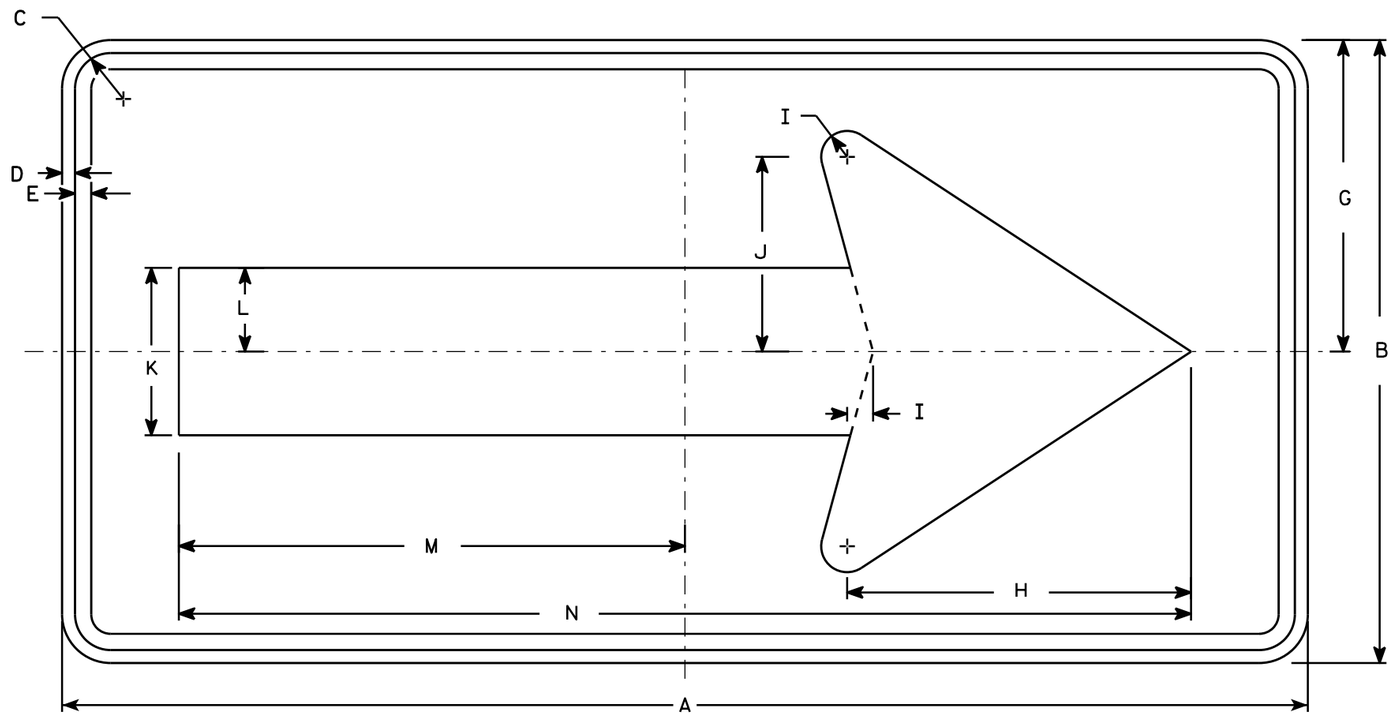
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 11/18/13 PLATE NO W01-4.1

PROJECT NO: | HWY: | COUNTY: | SHEET NO: E

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\W014.DGN PLOT DATE : 28-FEB-2014 11:35 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : 6.755110:1.000000 WISDOT/CADDS SHEET 42



W01-6

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Orange
   Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5

STANDARD SIGN
W01-6

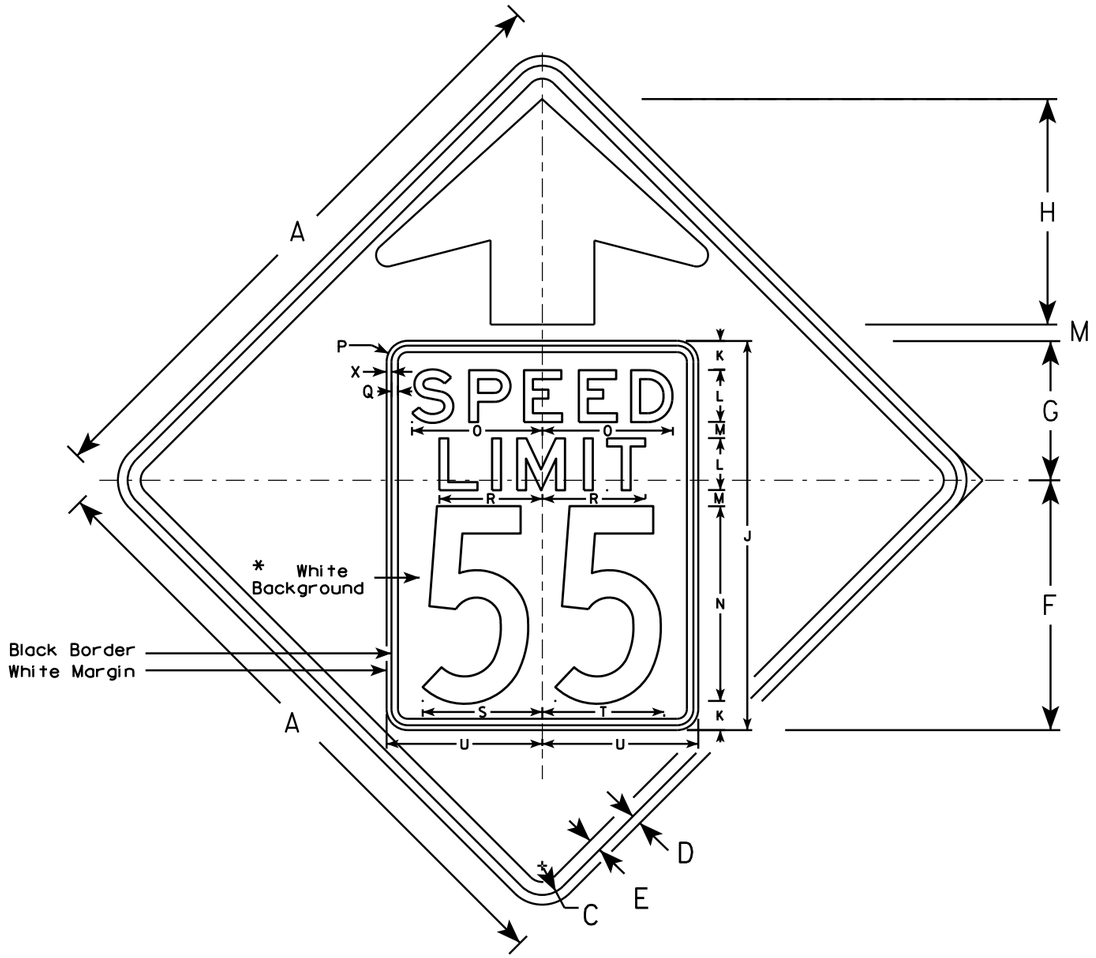
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 11/18/13 PLATE NO. W01-6.1

PROJECT NO: | HWY: | COUNTY: | SHEET NO: E

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\W016.DGN PLOT DATE : 28-FEB-2014 11:37 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : 5.837526:1.000000 WISDOT/CADDS SHEET 42

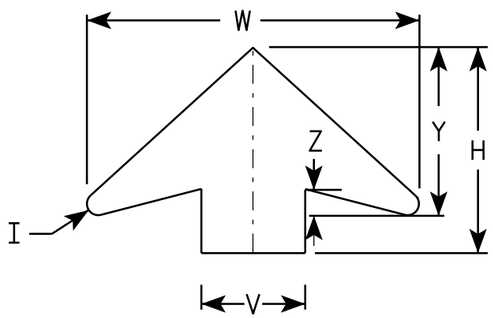


W03-5

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color: *
   Background - ORANGE*
   Message - BLACK
3. Message Series - C for numbers Series E for wording
4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance

*Speed Limit Sign shall have a White Background



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	14 1/2	9 1/2	11 1/2	5/8	24	2	3	1	12	7 1/8	1 1/2	3/8	5 3/4	7 1/4	7 1/8	9	6	19 1/4	3/8	9 3/4	1 5/8	9.0
2S	48		2 1/4	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
2M	48		2 1/4	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
3	48		2 1/4	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
4	48		2 1/4	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0
5	48		2 1/4	3/4	1	19 1/4	10 3/4	17 3/8	7/8	30	2 1/4	4	1 1/4	15	10	1 5/8	1/2	8	9 1/4	9 3/8	12	8	25 5/8	3/8	13	2	16.0

STANDARD SIGN
W03-5

WISCONSIN DEPT OF TRANSPORTATION

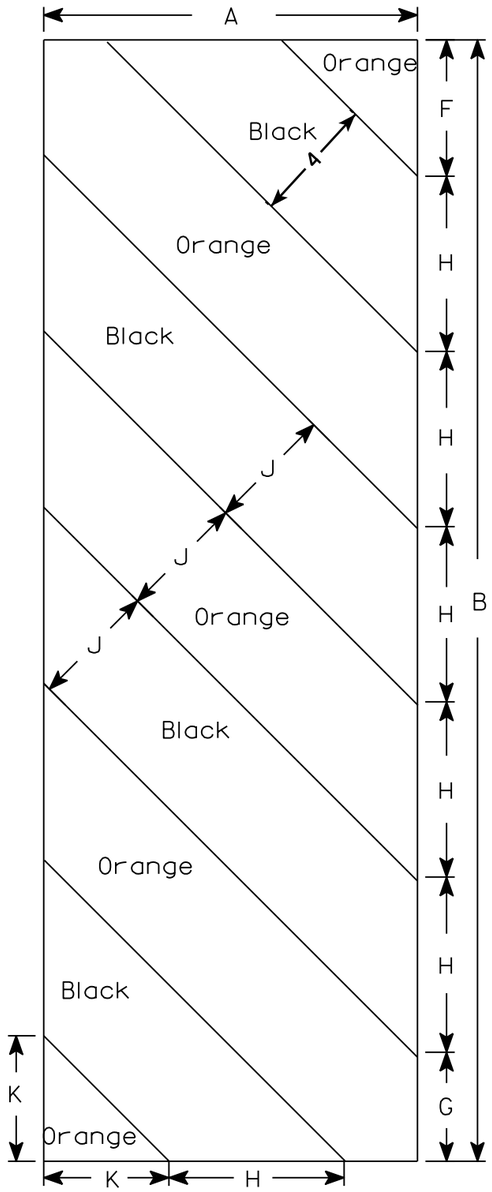
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 11/20/13 PLATE W03-5.1

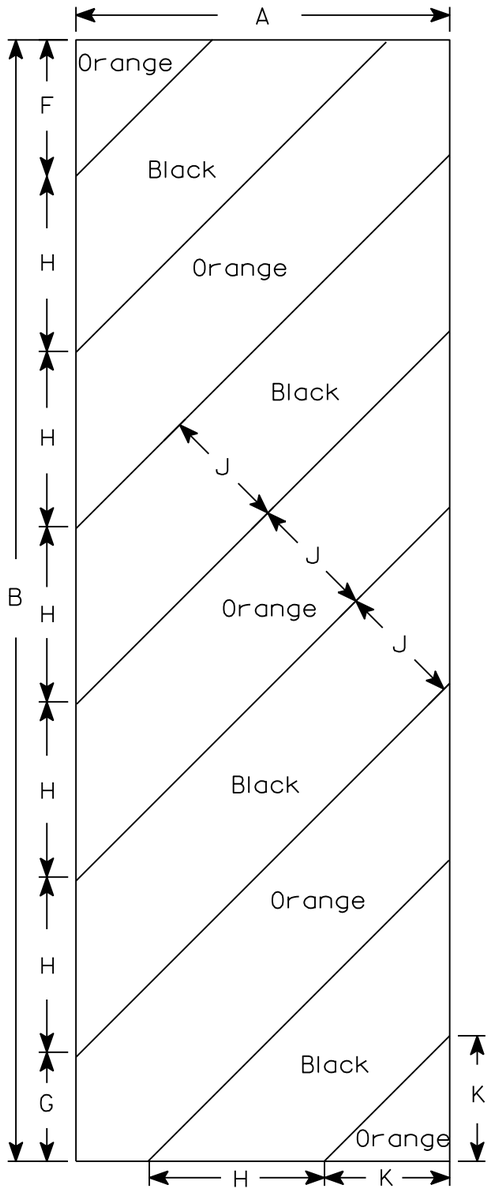
PROJECT NO: SHEET NO: E

FILE NAME : C:\CAEFiles\Projects\tr_stdplate\W035.DGN PLOT DATE : 20-NOV-2013 11:32 PLOT BY : mscsja

WISDOT/CADDS SHEET 42



W05-52L



W05-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
   Background - Orange
   Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
2M	12	36				4 3/8	3 1/2	5 5/8	45°	4	4																3.0
3	18	54				6	5 1/2	8 1/2	45°	6	6 9/16																6.75
4																											
5																											

STANDARD SIGN

W05-52L & W05-52R

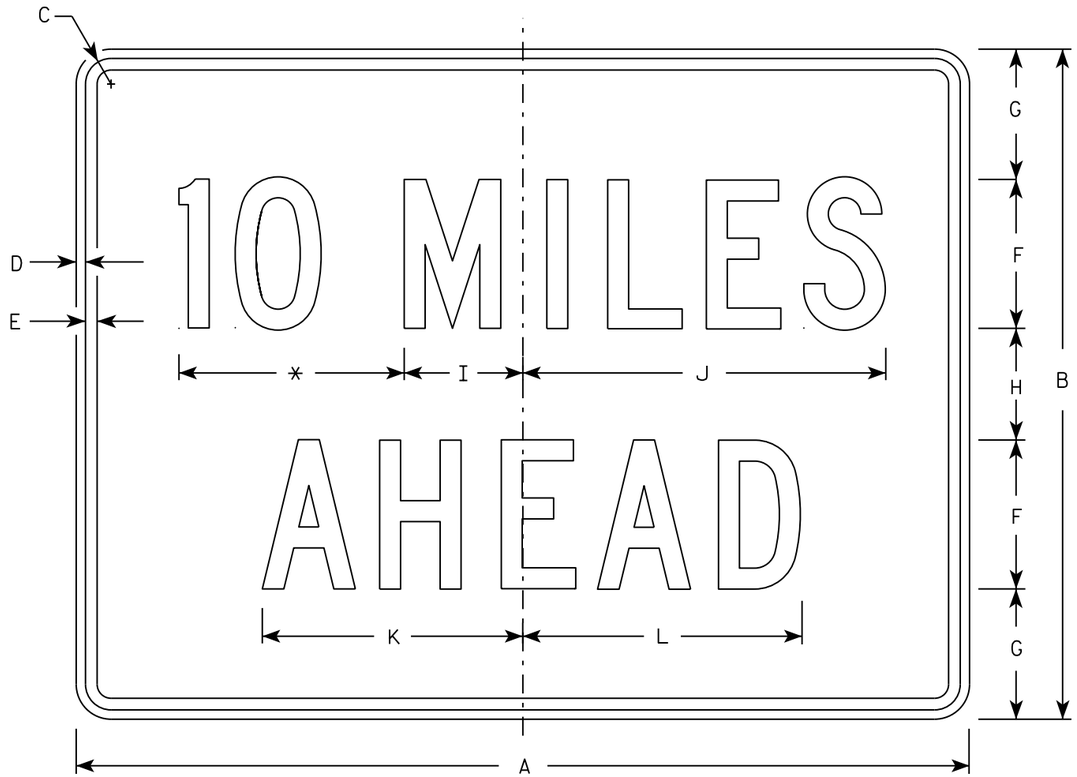
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

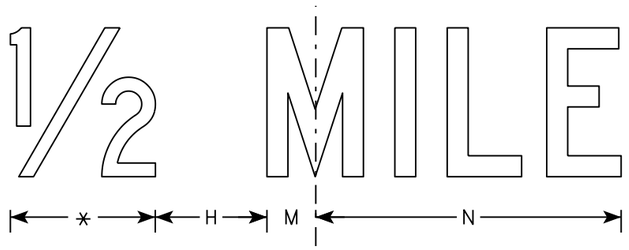
DATE 11/20/13 PLATE W05-52.1

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E

FILE NAME : C:\CAEfiles\Projects\tr_stdplate\W0552.DGN PLOT DATE : 28-FEB-2014 11:39 PLOT BY : mscj9h PLOT NAME : PLOT SCALE : 4.864607:1.000000 WISDOT/CADDS SHEET 42



W057-52



NOTES

1. Sign is Type II - Type F Reflective
2. Color:
   Background - Orange
   Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to the nearest quarter mile and optically adjust spacing to achieve proper balance.

* See note 5

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	24	1 1/8	3/8	1/2	6	4 1/2	3	4 3/4	14 5/8	10 5/8	11 3/8	2	12													6.0
2S	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
2M	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
3	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
4	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0
5	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	16 3/8													12.0

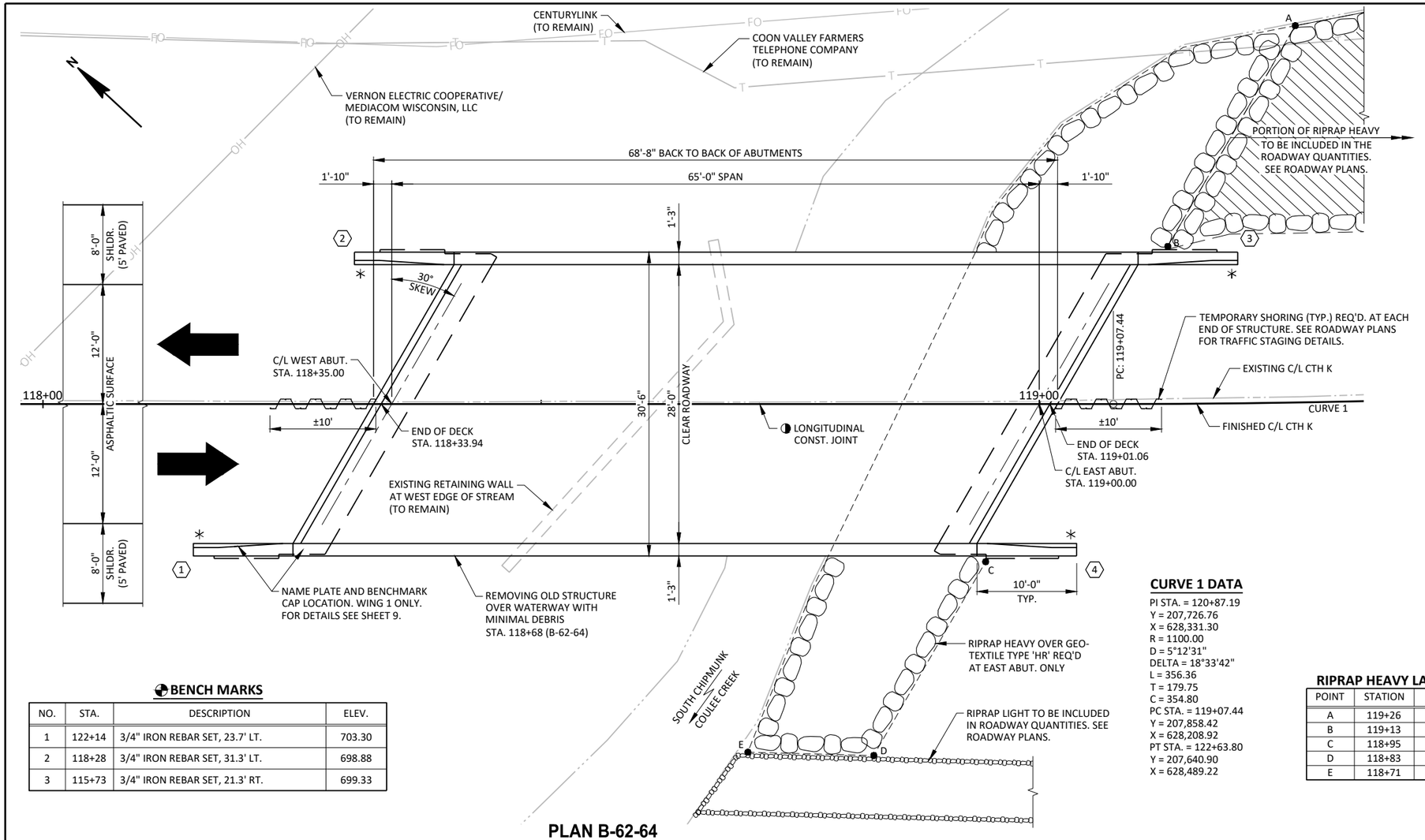
STANDARD SIGN
W057-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 3/21/17 PLATE NO. W057-52.2

PROJECT NO:	HWY:	COUNTY:		SHEET NO: 90	E



PLAN B-62-64

(SINGLE-SPAN - 36" PRESTRESSED GIRDER STRUCTURE)
(DECK REPLACEMENT)

BENCH MARKS

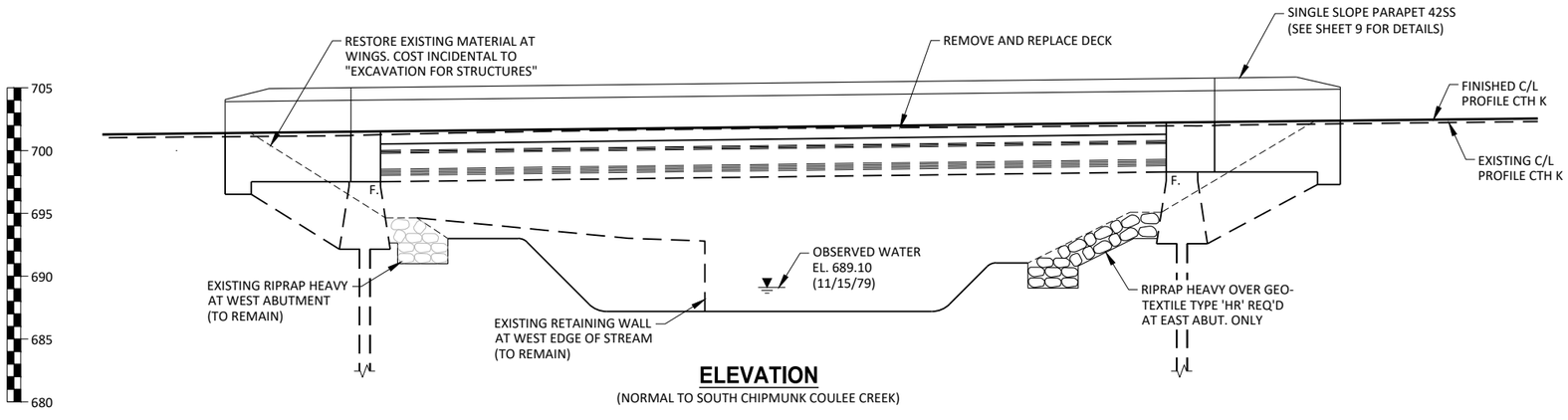
NO.	STA.	DESCRIPTION	ELEV.
1	122+14	3/4" IRON REBAR SET, 23.7' LT.	703.30
2	118+28	3/4" IRON REBAR SET, 31.3' LT.	698.88
3	115+73	3/4" IRON REBAR SET, 21.3' RT.	699.33

CURVE 1 DATA

PI STA. = 120+87.19
Y = 207,726.76
X = 628,331.30
R = 1100.00
D = 5°12'31"
DELTA = 18°33'42"
L = 356.36
T = 179.75
C = 354.80
PC STA. = 119+07.44
Y = 207,858.42
X = 628,208.92
PT STA. = 122+63.80
Y = 207,640.90
X = 628,489.22

RIPRAP HEAVY LAYOUT

POINT	STATION	OFFSET
A	119+26	38' LT.
B	119+13	16' LT.
C	118+95	16' RT.
D	118+83	35' RT.
E	118+71	35' RT.



ELEVATION

(NORMAL TO SOUTH CHIPMUNK COULEE CREEK)

STATE PROJECT NUMBER

5476-00-70

DESIGN DATA

LIVE LOAD:

DESIGN LOADING — HS20
INVENTORY RATING — HS22
OPERATING RATING — HS45
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) — 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 P.S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY, SUPERSTRUCTURE — f'c = 4,000 P.S.I.
ALL OTHER — f'c = 3,500 P.S.I.
HIGH-STRENGTH BAR STEEL
REINFORCEMENT, GRADE 60 — fy = 60,000 P.S.I.

TRAFFIC DATA

A.D.T. (2020) — 2515
A.D.T. (2040) — 3740
DESIGN SPEED — 60 M.P.H.

LIST OF DRAWINGS

LEGEND

◑ LONGITUDINAL CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2X4. SEAL JOINT ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO "CONCRETE MASONRY BRIDGES".

✳ ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD

⬡ INDICATES WING NUMBER

NO.	DATE	REVISION	BY

JEWELL associates engineers, inc.
Engineers · Architects · Surveyors
560 SUNRISE DRIVE
SPRING GREEN, WI 53588
OFFICE: (608) 588-7484
www.jewellassoc.com

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED William C. Dreher SDR — 02/13/20
CHIEF STRUCTURES DESIGN ENGINEER — DATE

WISCONSIN PROFESSIONAL ENGINEER
PATRICK T. BOLAND
E-36303
HILLPOINT
WIS
Patrick Boland 2-5-20

STRUCTURE B-62-64

CTH K OVER SOUTH CHIPMUNK COULEE CREEK

COUNTY: VERNON — TOWN/~~CITY/VILLAGE~~: BERGEN
DESIGN SPEC.: REHABILITATION N/A

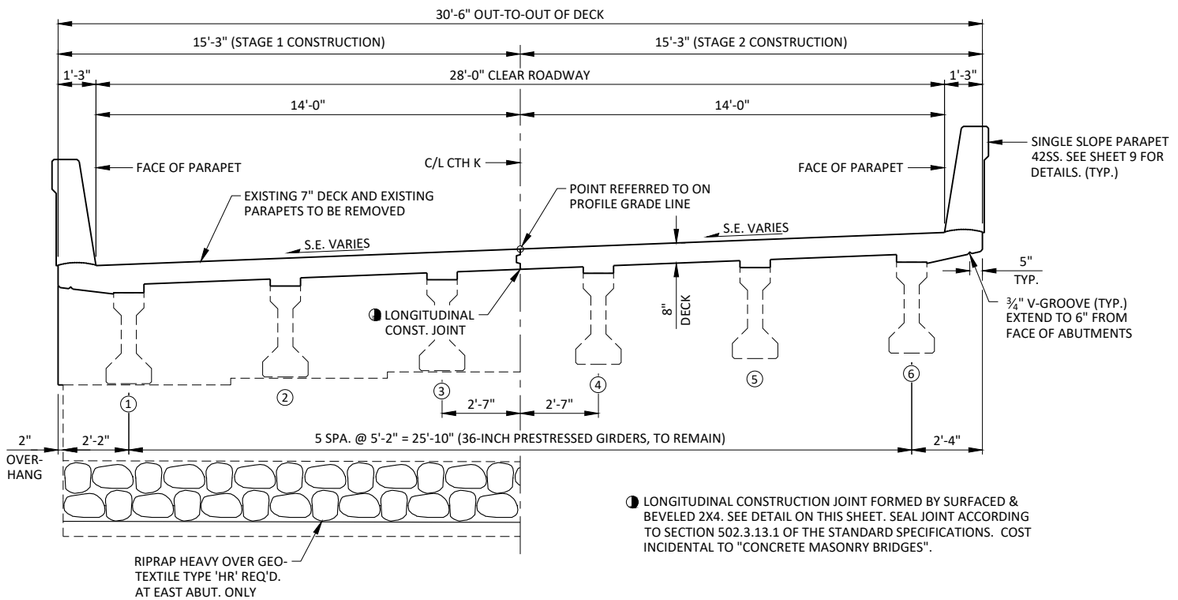
DESIGNED BY	DESIGN CK'D.	DRAWN BY	PLANS CK'D.
PTB	RBH	PTB	RBH

GENERAL PLAN

SHEET 1 OF 9
91

DESIGN CONSULTANT
PATRICK BOLAND, PE
(608) 588-7484

BRIDGE OFFICE CONTACT
WILLIAM DREHER, PE
(608) 266-8489



◑ LONGITUDINAL CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2X4. SEE DETAIL ON THIS SHEET. SEAL JOINT ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO "CONCRETE MASONRY BRIDGES".

PROPOSED CROSS-SECTION THROUGH ROADWAY

LOOKING EAST

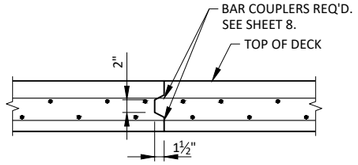
◆ BACKFILL STRUCTURE TYPE A PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO THE BID ITEM "EXCAVATION FOR STRUCTURES B-62-64". LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

BACKFILL STRUCTURE DETAIL

ABUTMENT BODY SHOWN
(TYPICAL AT BOTH ABUTMENTS)

SUPERELEVATION TABLE

STATION	LEFT	RIGHT
118+35.00	2.51%	2.51%
118+50.00	2.82%	2.82%
119+00.00	3.85%	3.85%



SECTION THROUGH LONGITUDINAL JOINT

GENERAL NOTES

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

DRAWINGS SHALL NOT BE SCALED.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICA VERTICAL DATUM OF 1988, NAVD (2012).

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

JOINT FILLER SHALL CONFORM TO A.A.S.H.T.O. DESIGNATION MI53, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M213.

VARIATION TO THE NEW GRADE LINE OVER ¼" MUST BE SUBMITTED BY THE FIELD ENGINEER TO THE STRUCTURES DESIGN SECTION FOR REVIEW.

AT THE BACK FACE OF ABUTMENT DIAPHRAGMS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE CONCRETE PLACEMENT AND IS NOT OCCUPIED BY THE DIAPHRAGMS SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A. SEE THIS SHEET FOR DETAIL.

APPLY PROTECTIVE SURFACE TREATMENT TO THE TOP OF THE DECK (FINISHED AREAS ONLY).

APPLY PIGMENTED SURFACE SEALER TO THE INSIDE, TOP, AND END FACES OF PARAPETS (CONCRETE MATERIAL ONLY), INCLUDING PARAPETS ON ABUTMENT WINGS.

THE EXISTING STRUCTURE IS A SINGLE-SPAN CONCRETE DECK GIRDER STRUCTURE WITH A CONCRETE DECK SUPPORTED ON FULL RETAINING CONCRETE ABUTMENTS. THE STRUCTURE HAS A 30.5' OVERALL WIDTH AND IS 67.5' LONG. THE DECK, PARAPETS, AND ABUTMENT DIAPHRAGMS SHALL BE REMOVED. INTERMEDIATE CONCRETE DIAPHRAGMS SHALL BE REMOVED AND REPLACED WITH STEEL DIAPHRAGMS.

ALL CONCRETE REMOVAL SHALL BE DEFINED BY A 1-INCH DEEP SAW CUT.

DURING REMOVAL OF THE ABUTMENT DIAPHRAGMS, TAKE CARE TO PRESERVE THE EXISTING DOWEL BARS FOR INCORPORATION INTO THE NEW WORK. ANY DOWEL BARS THAT ARE DAMAGED DURING CONCRETE REMOVAL SUCH THAT THEY CANNOT BE SALVAGED SHALL BE REPLACED WITH ADHESIVE ANCHORED BARS AS DETAILED ON SHEET 7.

DURING REMOVAL OF THE DECK, TAKE CARE TO PRESERVE THE EXISTING GIRDER STIRRUP BARS FOR INCORPORATION INTO THE NEW WORK.

THE CONTRACTOR SHALL SUPPLY A NEW NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWINGS. NAME PLATE TO SHOW ORIGINAL CONSTRUCTION YEAR (1983).

ALL STATIONS AND ELEVATIONS SHOWN ARE IN FEET.

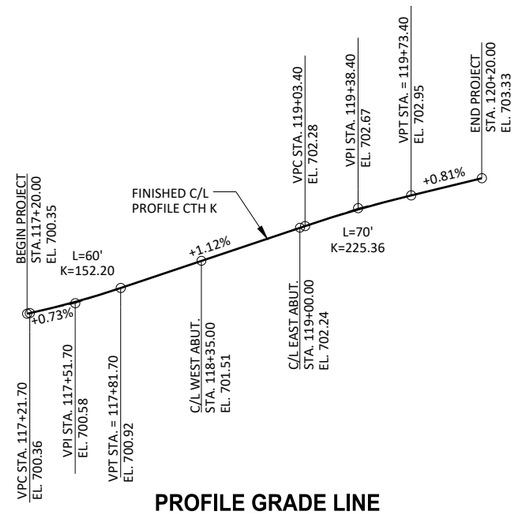
THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-62-64" SHALL BE THE EXISTING GROUNDLINE.

HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON SHEET 8, SUPER-STRUCTURE DETAILS (2 OF 2), WHICH IS THE MAXIMUM HAUNCH QUANTITY FOR WHICH THE CONTRACTOR WILL BE PAID.

SEE ROADWAY PLANS FOR TEMPORARY SHORING LAYOUT.

TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	ITEM DESCRIPTION	UNIT	W. ABUT.	SUPER.	E. ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MIN. DEBRIS STA. 118+68	LS	--	--	--	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-62-64	LS	--	--	--	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	20	--	20	40
502.0100	CONCRETE MASONRY BRIDGES	CY	6.6	96.6	6.8	110
502.3200	PROTECTIVE SURFACE TREATMENT	SY	--	210	--	210
502.3210	PIGMENTED SURFACE SEALER	SY	11	68	11	90
502.4204	ADHESIVE ANCHORS NO. 4 BAR	EACH	4	--	4	8
502.4205	ADHESIVE ANCHORS NO. 5 BAR	EACH	30	16	30	76
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	560	17,740	560	18,860
505.0904	BAR COUPLERS NO. 4	EACH	--	239	--	239
505.0906	BAR COUPLERS NO. 6	EACH	--	20	--	20
506.4000	STEEL DIAPHRAGMS B-62-64	EACH	--	5	--	5
511.1200	TEMPORARY SHORING B-62-64	SF	25	--	25	50
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	1.5	--	1.5	3
606.0300	RIPRAP HEAVY	CY	--	--	100	100
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2	--	2	4
645.0120	GEOTEXTILE TYPE HR	SY	--	--	165	165
	NON-BID ITEMS					
	FILLER	SIZE	--	--	--	½"
	NAME PLATE					



PROFILE GRADE LINE

CTH K

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY PTB | PLANS CK'D. RBH

CROSS SECTION AND QUANTITIES

SHEET 2 OF 9

92

8

8

STATE PROJECT NUMBER

5476-00-70

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

BILL OF BARS
WEST ABUTMENT

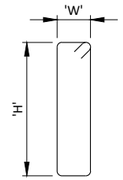
560 LB (COATED)

BAR MARK	NO. REQ'D. STAGE 1	NO. REQ'D. STAGE 2	LENGTH	BENT	COAT	LOCATION
A501	0	10	9-9	X	X	WING 1 - VERT.
◆ A502	0	15	3-3		X	WING 1 - VERT. - BOTTOM
A503	0	3	11-9	X	X	WING 1 - VERT. - ENDS
A404	0	9	9-7		X	WING 1 - HORIZ.
A605	0	2	9-7		X	WING 1 - HORIZ. - TOP
◆ A406	0	1	2-5		X	WING 1 - HORIZ. - BOTTOM - B.F.
◆ A407	0	1	2-10	X	X	WING 1 - HORIZ. - BOTTOM - F.F.
A508	10	0	9-7	X	X	WING 2 - VERT.
◆ A509	15	0	3-3		X	WING 2 - VERT. - BOTTOM
A510	3	0	11-7	X	X	WING 2 - VERT. - ENDS
A411	9	0	9-7		X	WING 2 - HORIZ.
A612	2	0	9-7		X	WING 2 - HORIZ. - TOP
◆ A413	1	0	2-11		X	WING 2 - HORIZ. - BOTTOM - B.F.
◆ A414	1	0	3-4	X	X	WING 2 - HORIZ. - BOTTOM - F.F.

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

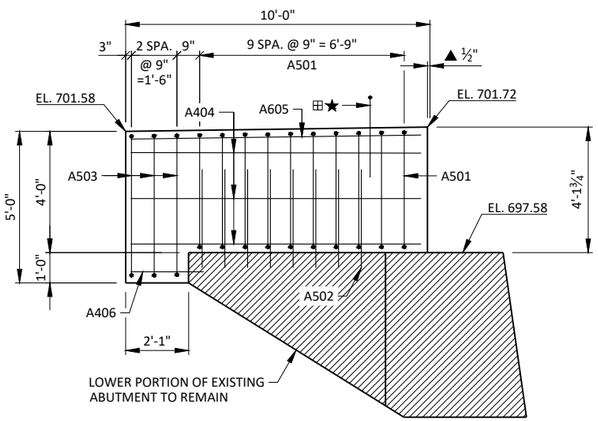
◆ ADHESIVE ANCHORS NO. 4 BAR OR ADHESIVE ANCHORS NO. 5 BAR REQ'D. EMBED BARS 6" MINIMUM INTO EXISTING CONCRETE.



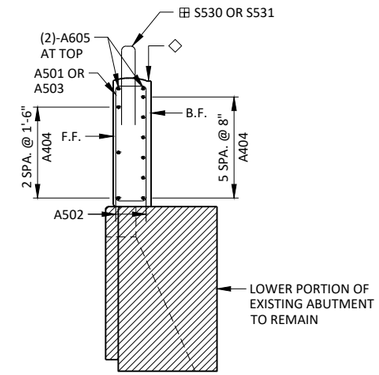
A407, A414

MARK	'W'	'H'
A501	0-11	3-8
A503	0-11	4-8
A508	0-11	3-7
A510	0-11	4-7

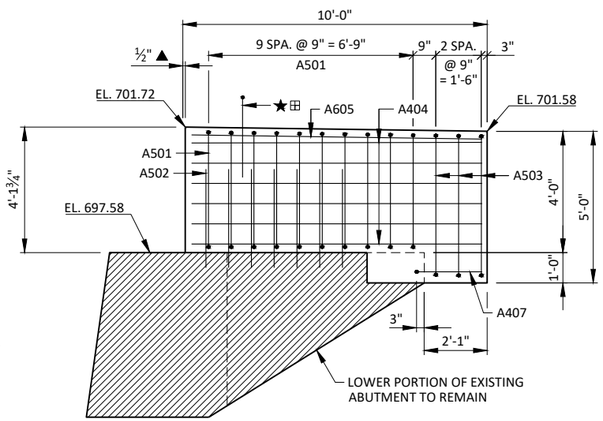
A501, A503, A508, A510



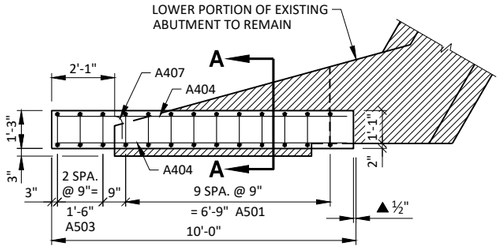
F.F. ELEVATION - WING 1



SECTION A-A



B.F. ELEVATION - WING 1



PLAN VIEW - WING 1

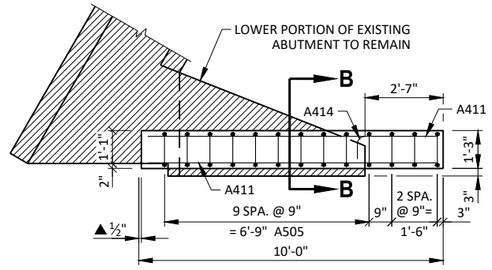
LEGEND

▲ ½" FILLER EXTEND AS SHOWN. AT INSIDE FACE USE VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM 9" BELOW BRIDGE SEAT TO BOTTOM OF PAVING NOTCH. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING, GRAY, NON- BITUMINUOS JOINT SEALER (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

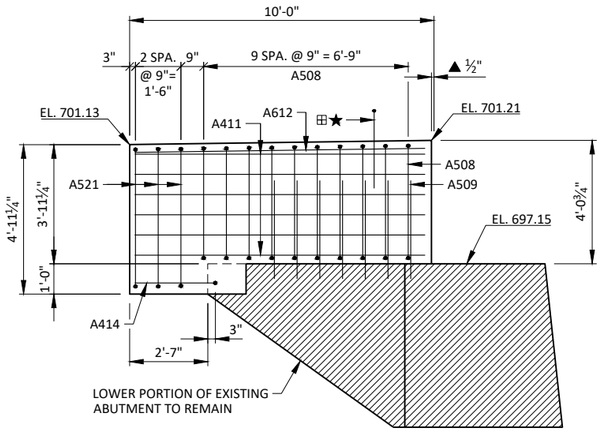
◇ STRIKE OFF AS SHOWN AND LEAVE ROUGH. FINISH SURFACE NOT COVERED BY PARAPET SAME AS ROADWAY.

⊞ S530 AND S531 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

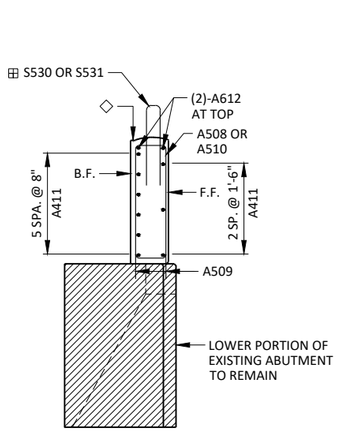
★ S532 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE S532 BARS CORRECTLY ALONG TRANSITION OF PARAPET.



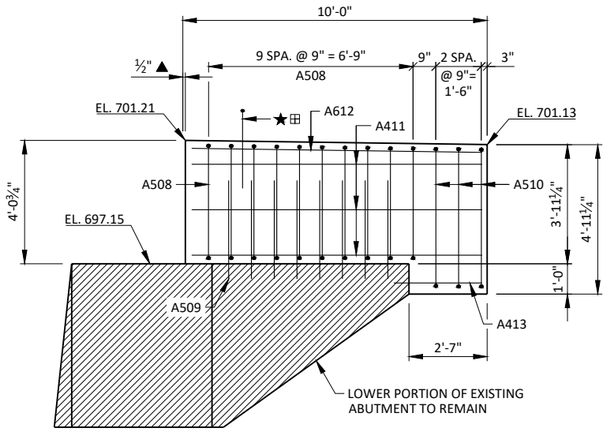
PLAN VIEW - WING 2



B.F. ELEVATION - WING 2



SECTION B-B



F.F. ELEVATION - WING 2

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY PTB | PLANS CK'D. RBH

WEST ABUTMENT

SHEET 3 OF 9

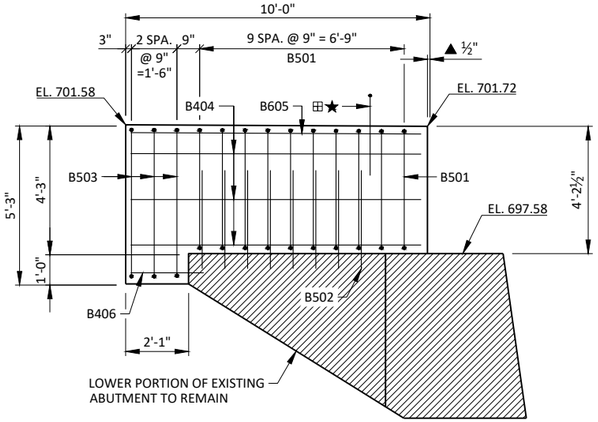
93

8

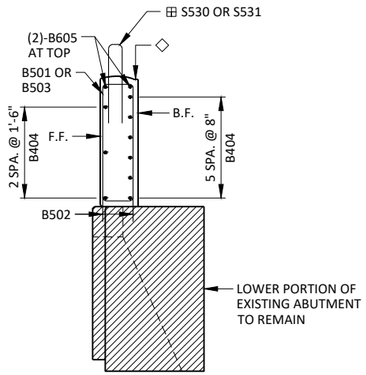
8

STATE PROJECT NUMBER

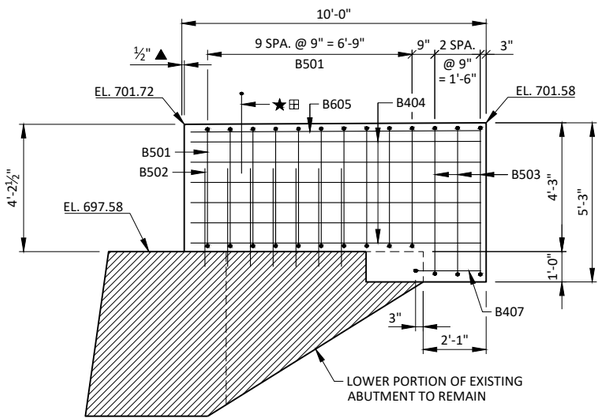
5476-00-70



F.F. ELEVATION - WING 3



SECTION A-A



B.F. ELEVATION - WING 3

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

BILL OF BARS
EAST ABUTMENT

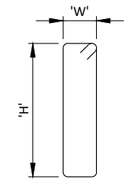
560 LB (COATED)

	BAR MARK	NO. REQ'D. STAGE 1	NO. REQ'D. STAGE 2	LENGTH	BENT	COAT	LOCATION
	B501	10	0	10-0	X	X	WING 3 - VERT.
◆	B502	15	0	3-3		X	WING 3 - VERT. - BOTTOM
	B503	3	0	12-0	X	X	WING 3 - VERT. - ENDS
	B404	9	0	9-7		X	WING 3 - HORIZ.
	B605	2	0	9-7		X	WING 3 - HORIZ. - TOP
◆	B406	1	0	2-5		X	WING 3 - HORIZ. - BOTTOM - F.F.
◆	B407	1	0	2-10	X	X	WING 3 - HORIZ. - BOTTOM - B.F.
	B508	0	10	9-10	X	X	WING 4 - VERT.
◆	B509	0	15	3-3		X	WING 4 - VERT. - BOTTOM
	B510	0	3	11-10	X	X	WING 4 - VERT. - ENDS
	B411	0	9	9-7		X	WING 4 - HORIZ.
	B612	0	2	9-7		X	WING 4 - HORIZ. - TOP
◆	B413	0	1	2-11		X	WING 4 - HORIZ. - BOTTOM - F.F.
◆	B414	0	1	3-4	X	X	WING 4 - HORIZ. - BOTTOM - B.F.

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

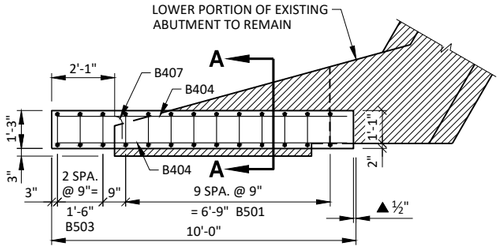
◆ ADHESIVE ANCHORS NO. 4 BAR OR ADHESIVE ANCHORS NO. 5 BAR REQ'D. EMBED BARS 6" MINIMUM INTO EXISTING CONCRETE.



B407, B414

MARK	'W'	'H'
B501	0-11	3-10
B503	0-11	4-10
B508	0-11	3-9
B510	0-11	4-9

B501, B503, B508, B510



PLAN VIEW - WING 3

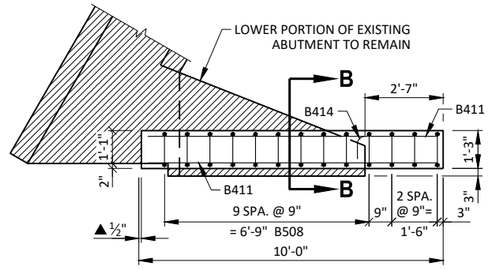
LEGEND

▲ ½" FILLER EXTEND AS SHOWN. AT INSIDE FACE USE VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM 9" BELOW BRIDGE SEAT TO BOTTOM OF PAVING NOTCH. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING, GRAY, NON- BITUMINUOS JOINT SEALER (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

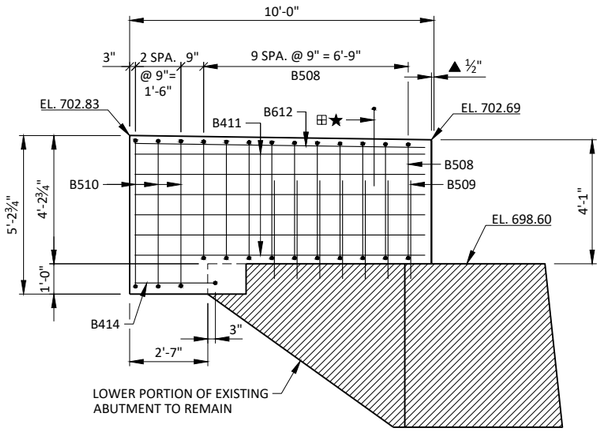
◇ STRIKE OFF AS SHOWN AND LEAVE ROUGH. FINISH SURFACE NOT COVERED BY PARAPET SAME AS ROADWAY.

⊞ S530 AND S531 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

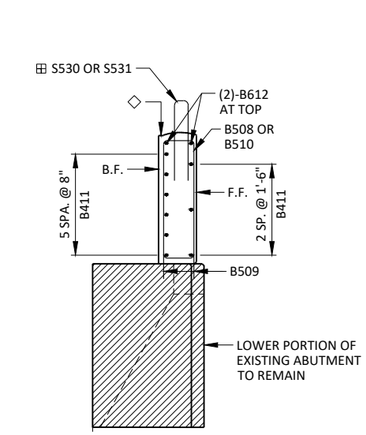
★ S532 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE S532 BARS CORRECTLY ALONG TRANSITION OF PARAPET.



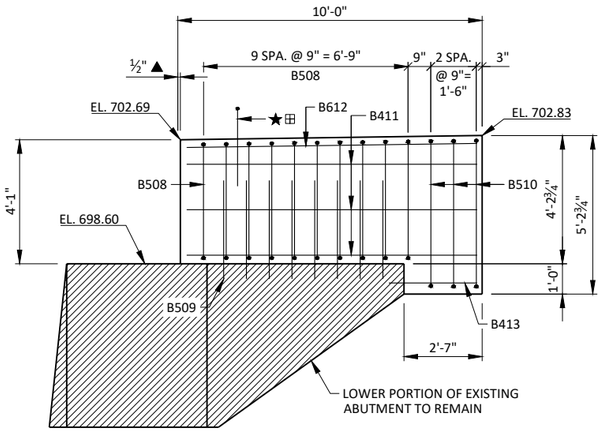
PLAN VIEW - WING 4



B.F. ELEVATION - WING 4



SECTION B-B



F.F. ELEVATION - WING 4

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY PTB | PLANS CK'D. RBH

EAST ABUTMENT

SHEET 4 OF 9

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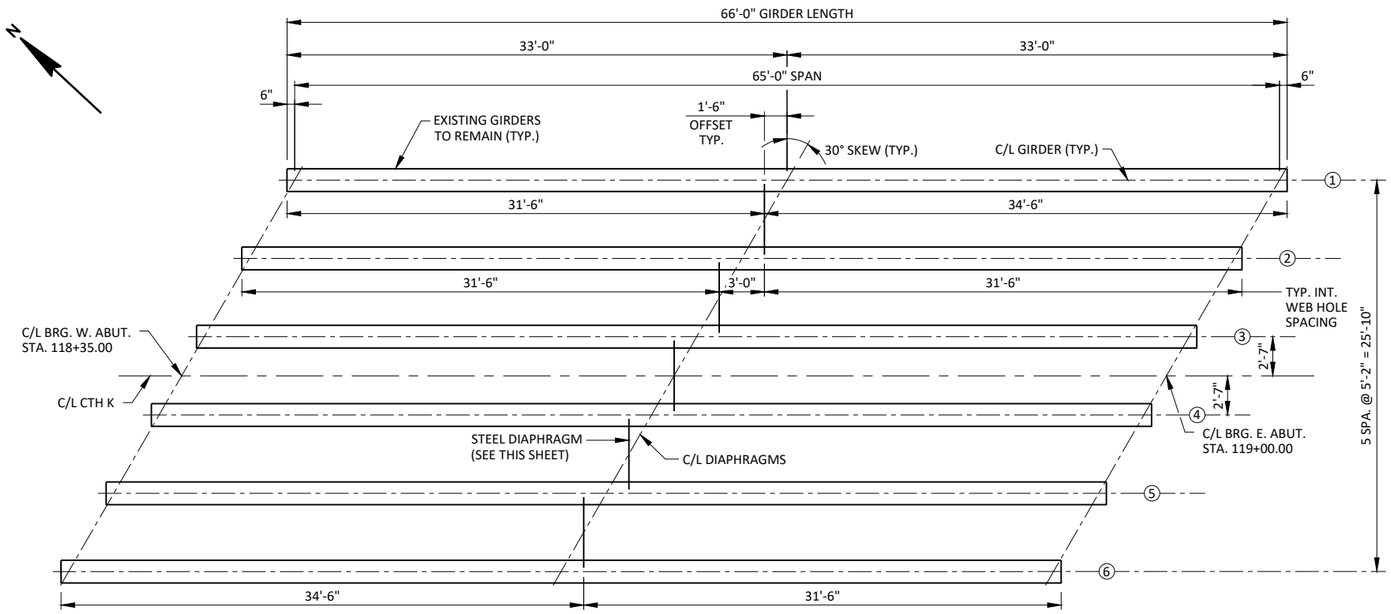
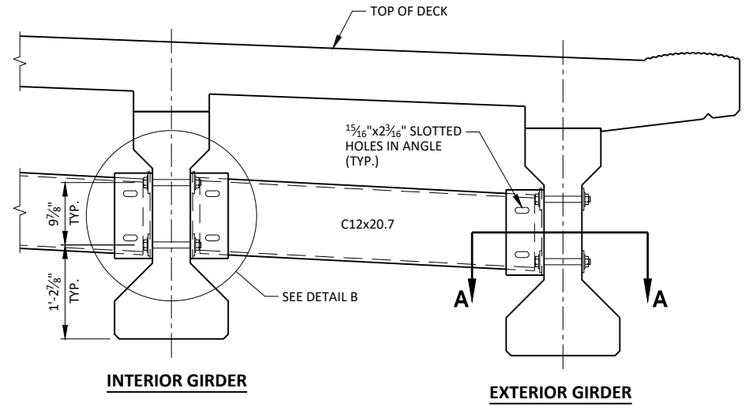
8

8

STATE PROJECT NUMBER
5476-00-70



GIRDER LAYOUT



INTERIOR GIRDER — EXTERIOR GIRDER

PART TRANSVERSE SECTION AT DIAPHRAGM

NOTES

ALL DIAPHRAGM MATERIAL SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-62-64", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

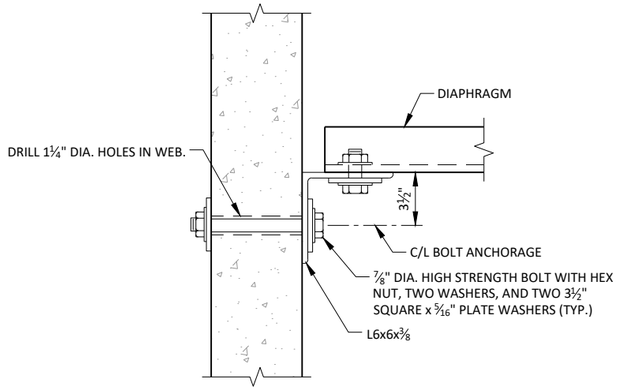
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

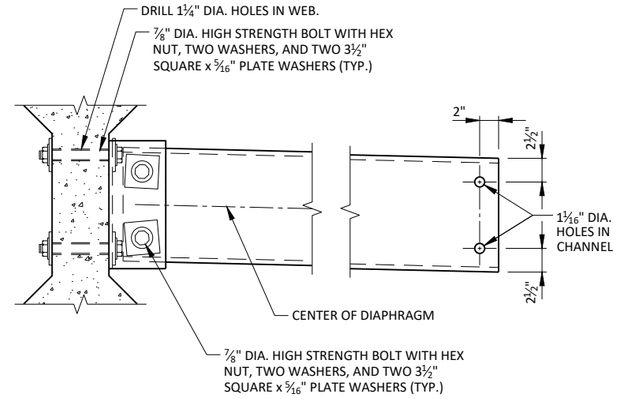
THE COST OF DRILLING HOLES THROUGH THE EXISTING CONCRETE GIRDER WEBS SHALL BE INCLUDED IN THE BID ITEM "STEEL DIAPHRAGMS B-62-64".

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS ¼ TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

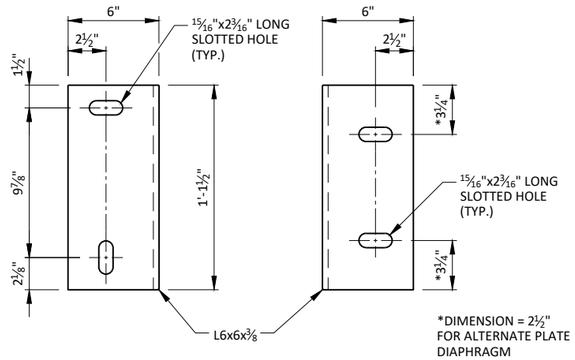
PLACE ONE DIAPHRAGM AT MID-LENGTH OF GIRDER AS INDICATED ON THIS SHEET.



SECTION A-A
(FOR EXTERIOR ATTACHMENT)

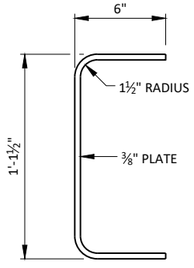


DETAIL B
(FOR STAGGERED DIAPHRAGMS)



GIRDER FACE — DIAPHRAGM FACE

DIAPHRAGM SUPPORT



SECTION THROUGH ALTERNATE DIAPHRAGM

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY: PTB | PLANS CK'D.: RBH

STEEL DIAPHRAGM

SHEET 5 OF 9

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FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\STRUCTURE\CAD FILES\FINALS\04 SUPERSTRUCTURE.DWG
PLOT DATE : 1/23/2020 7:40:26 AM
PLOT BY : BOLAND, PATRICK
PLOT SCALE : 1" = 1'
LAYOUT : DIAPHRAGM

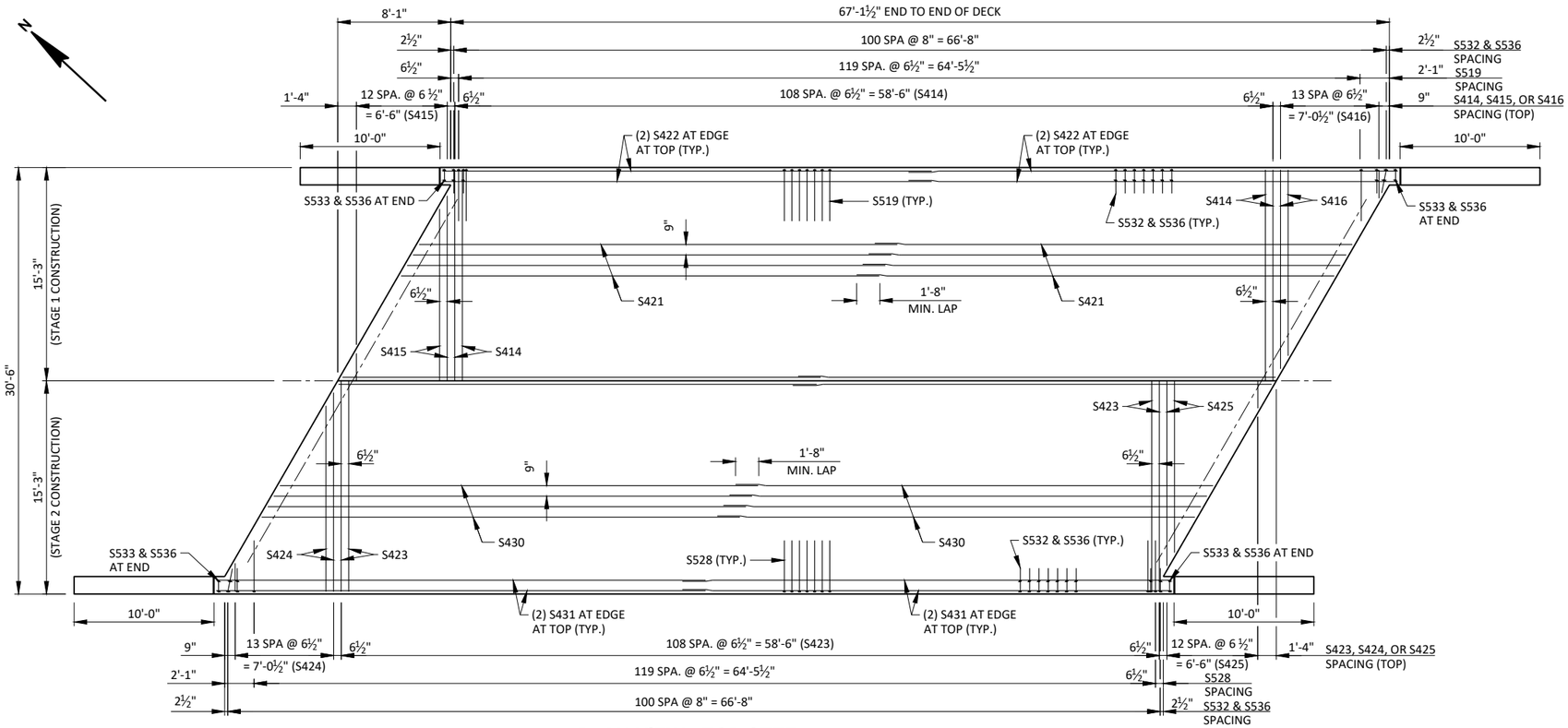
STATE PROJECT NUMBER

5476-00-70

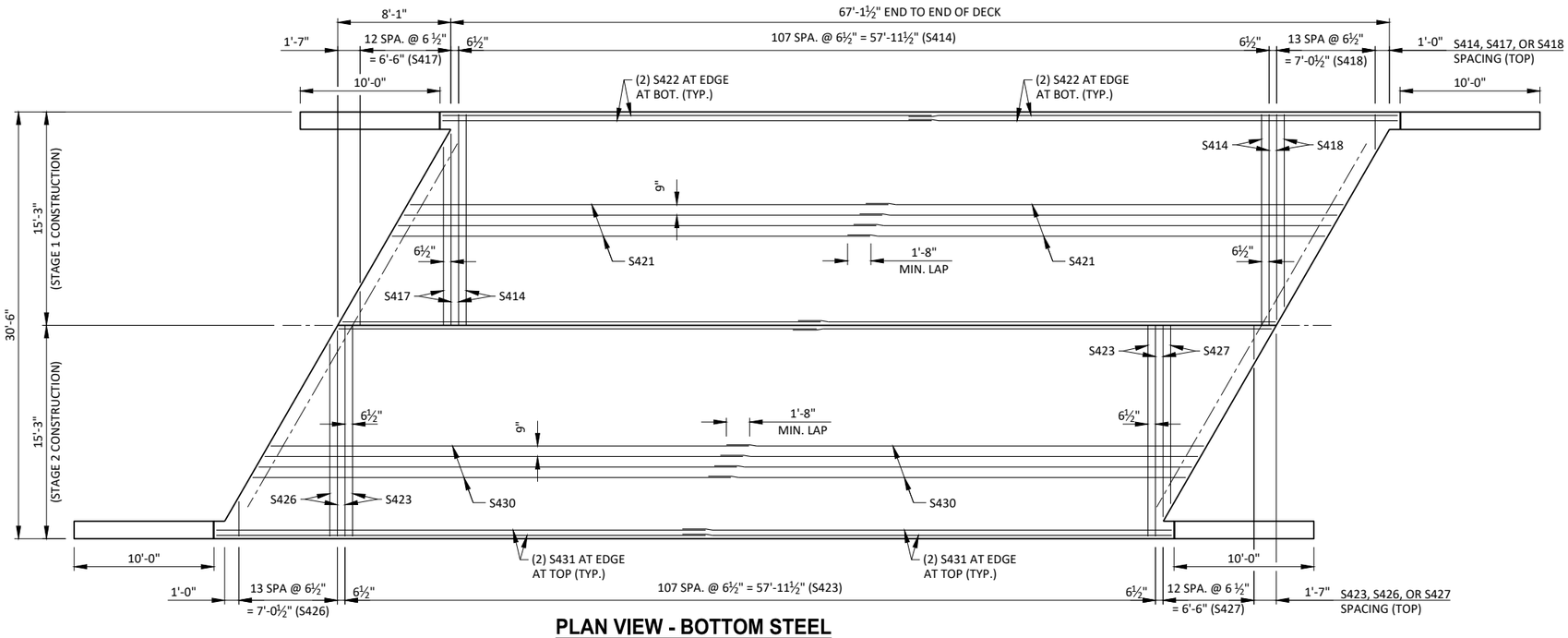
NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY.
SEE SHEET 7 FOR BAR SPACING IN THE DECK
AND SHEET 8 FOR BILL OF BARS.

T.D. - TOP OF DECK



PLAN VIEW - TOP STEEL



PLAN VIEW - BOTTOM STEEL

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY PTB | PLANS CK'D. RBH

SUPERSTRUCTURE

SHEET 6 OF 9

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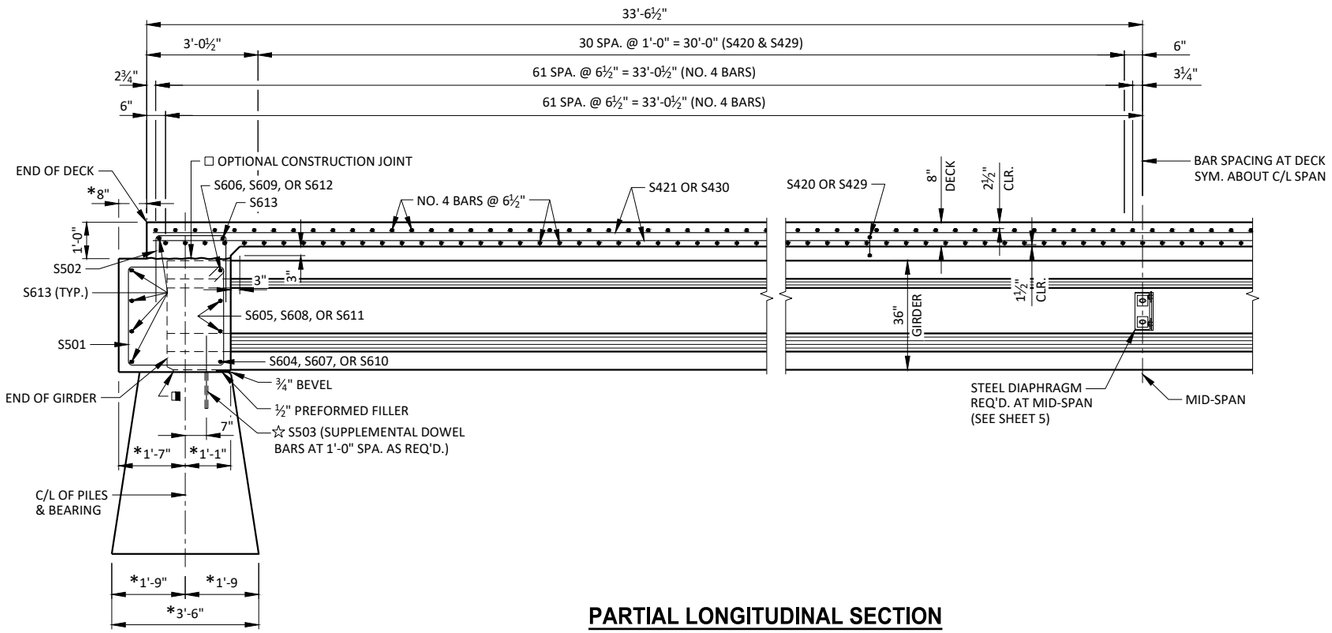
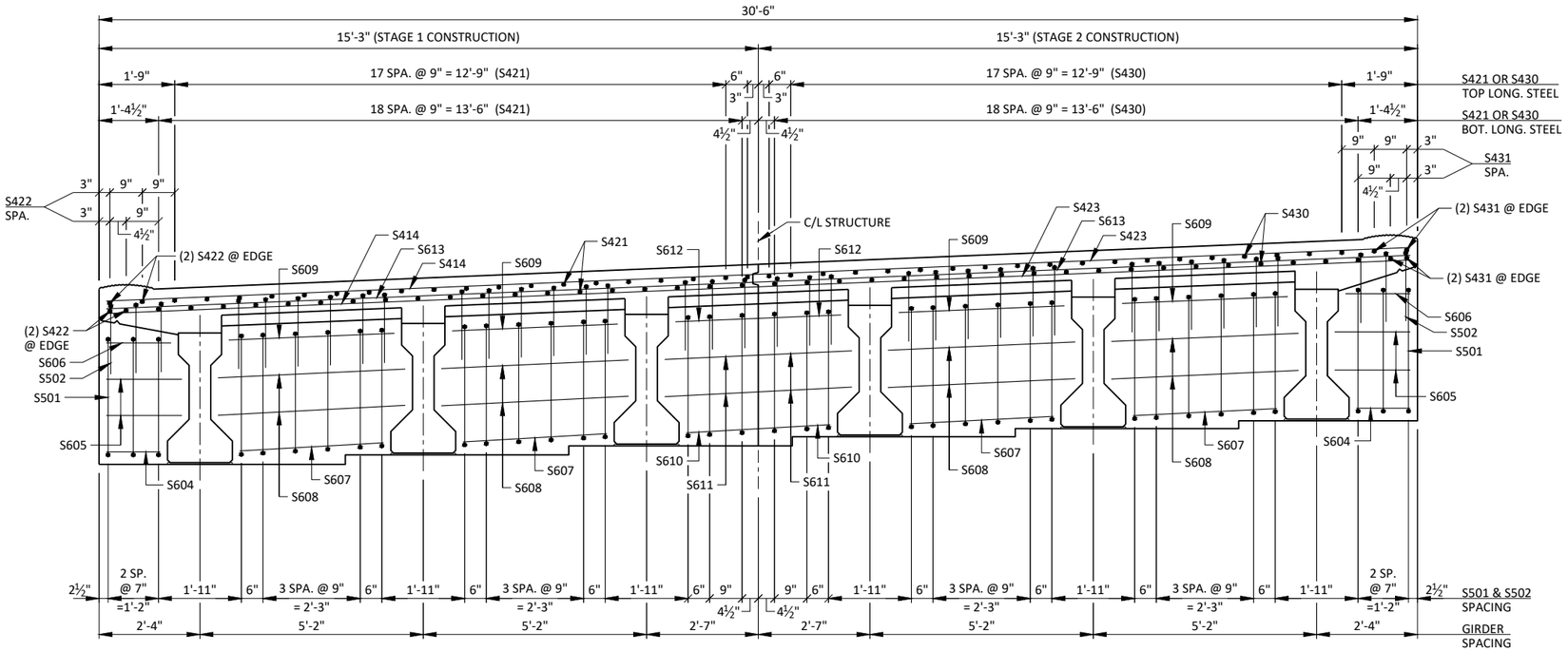
8

STATE PROJECT NUMBER

5476-00-70



PARTIAL LONGITUDINAL SECTION



CROSS SECTION THROUGH ROADWAY

BAR SPACING IN DIAPHRAGM SYM. ABOUT C/L STRUCTURE

NOTES

SEE SHEET 6 FOR TRANSVERSE BAR STEEL DETAILS AND LOCATIONS NOT SHOWN ON THIS SHEET.

ALL TRANSVERSE BAR STEEL CROSSING THE LONGITUDINAL CONSTRUCTION JOINT WILL REQUIRE BAR COUPLERS. SEE SHEET 8 FOR DETAILS, LOCATIONS, AND QUANTITIES.

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 8 FOR BILL OF BARS.

LEGEND

◨ ½" NON-LAMINATED ELASTOMERIC BEARING PAD AND PREFORMED FILLER UNDER GIRDERS TO REMAIN.

◭ 4"x½" PREFORMED FILLER REQ'D., EXTEND FULL LENGTH OF ABUTMENTS.

☐ OPTIONAL CONSTRUCTION JOINT. IF USED, DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR.

∗ DIMENSION IS TAKEN NORMAL TO C/L OF SUBSTRUCTURE.

☆ DURING REMOVAL OF THE EXISTING ABUTMENT DIAPHRAGMS, PRESERVE AS MUCH OF THE EXISTING DOWEL BARS AS PRACTICAL FOR INCORPORATION INTO THE NEW WORK. DOWEL BARS THAT ARE DAMAGED SUCH THAT THEY CANNOT BE SALVAGED SHALL BE REPLACED WITH SUPPLEMENTAL S503 BARS AND ADHESIVE ANCHORS. EMBED SUPPLEMENTAL DOWEL BARS 1'-0" INTO CONCRETE WITH 1'-0" MAX. SPACING AS REQ'D.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY PTB | PLANS CK'D. RBH

SUPERSTRUCTURE DETAILS (1 OF 2)

SHEET 7 OF 9

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8

8

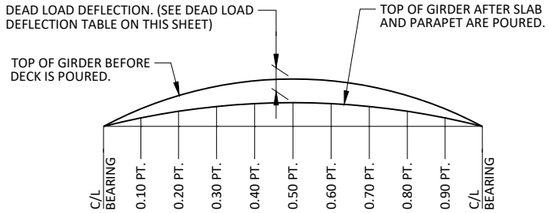
STATE PROJECT NUMBER

5476-00-70

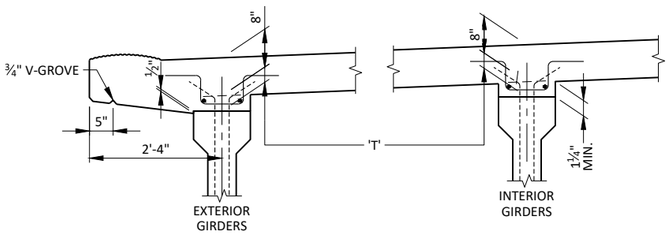
ELEVATIONS AT TOP OF DECK

GIRDER LINE		C/L BRG. W. ABUT.	0.10 PT.	0.20 PT.	0.30 PT.	0.40 PT.	0.50 PT.	0.60 PT.	0.70 PT.	0.80 PT.	0.90 PT.	C/L BRG. E. ABUT.
N. EDGE	T.D.	701.23	701.28	701.34	701.39	701.44	701.50	701.55	701.61	701.66	702.71	701.77
①	T.D.	701.25	701.31	701.36	701.42	704.47	701.53	701.59	701.64	701.70	701.75	701.81
②	T.D.	701.36	701.42	701.49	701.55	701.61	701.67	701.74	701.80	701.86	701.92	701.99
③	T.D.	701.46	701.53	701.60	701.67	701.74	701.81	701.88	701.95	702.02	702.09	702.16
C/L	T.D.	701.51	701.59	701.66	701.73	701.80	701.88	701.95	702.02	702.09	702.17	702.24
④	T.D.	701.56	701.64	701.71	701.79	701.87	701.94	702.02	702.09	702.17	702.24	702.32
⑤	T.D.	701.65	701.73	701.82	701.90	701.98	702.07	702.15	702.23	702.31	702.40	702.48
⑥	T.D.	701.73	701.82	701.91	702.00	702.09	702.18	702.27	702.36	702.45	702.54	702.63
S. EDGE	T.D.	701.75	701.84	701.93	702.03	702.12	702.21	702.30	702.39	702.48	702.57	702.66

	0.10 PT.	0.20 PT.	0.30 PT.	0.40 PT.	0.50 PT.	0.60 PT.	0.70 PT.	0.80 PT.	0.90 PT.
DEAD LOAD DEFL.	0.3"	0.5"	0.7"	0.8"	0.9"	0.8"	0.7"	0.5"	0.3"



DEAD LOAD DEFLECTION DIAGRAM



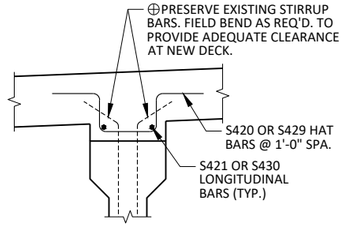
SLAB HAUNCH DETAIL

IF 1¼" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN ½".

TO DETERMINE 'T'. ELEVATION OF TOP OF GIRDERS AT THE C/L OF SUBSTRUCTURE UNITS AND AT THE 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

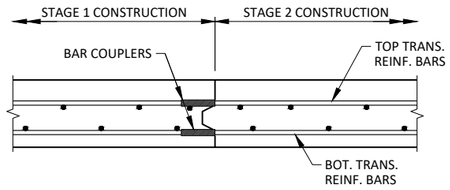
TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- DECK THICKNESS
= HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH HEIGHT ('T') OF 5⅜" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".



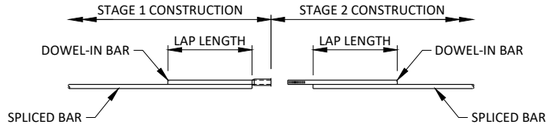
HAUNCH REINFORCING DETAIL

⊕ DURING REMOVAL OF THE DECK, TAKE CARE TO PRESERVE THE EXISTING GIRDER STIRRUP BARS FOR INCORPORATION INTO THE NEW WORK.



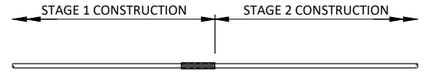
SECTION THROUGH DECK

ONE-PIECE THREADED COUPLER SHOWN



DOWEL BAR COUPLER

STAGE 2 DOWEL SCREWS INTO COUPLER PLACED IN STAGE 1



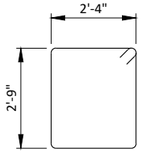
ONE-PIECE THREADED COUPLER

BAR COUPLER ALTERNATES

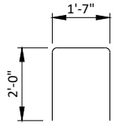
BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
S415	1 SERIES OF 13	13-2 TO 2-0
S416	1 SERIES OF 14	14-2 TO 2-0
S417	1 SERIES OF 13	13-8 TO 2-6
S418	1 SERIES OF 14	14-8 TO 2-6
S424	1 SERIES OF 14	14-2 TO 2-0
S425	1 SERIES OF 13	13-2 TO 2-0
S426	1 SERIES OF 14	14-8 TO 2-6
S427	1 SERIES OF 13	13-8 TO 2-6
S539	4 SERIES OF 6	6-1 TO 4-9

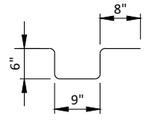
BUNDLE AND TAG EACH SERIES SEPARATELY.



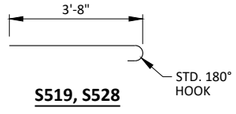
S501



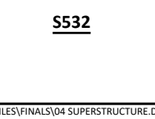
S502



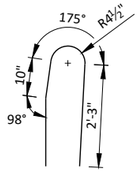
S420, S429



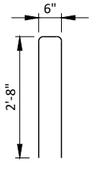
S519, S528



S532



S533



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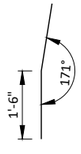

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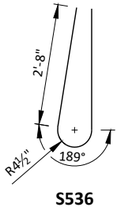
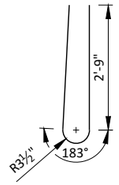
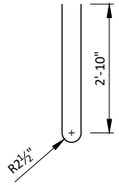


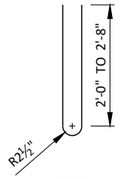
S536



S537



S538



S539

BILL OF BARS SUPERSTRUCTURE

17,740 LB (COATED)

	BAR MARK	NO. REQ'D. STAGE 1	NO. REQ'D. STAGE 2	LENGTH	BENT	COAT	BAR SERIES	LOCATION
	S501	36	36	10-9	X	X		ABUT. DIAPHRAGM - VERT. STIRRUP
	S502	36	36	5-4	X	X		ABUT. DIAPHRAGM - VERT. - TOP
◆	S503	8	8	2-0		X		SUPPLEMENTAL DOWEL BARS
	S604	2	2	1-5		X		ABUT. DIAPHRAGM - HORIZ. - FRONT - ENDS
	S605	4	4	2-0		X		ABUT. DIAPHRAGM - HORIZ. - FRONT - ENDS
	S606	2	2	1-9		X		ABUT. DIAPHRAGM - HORIZ. - FRONT - ENDS
	S607	4	4	3-10		X		ABUT. DIAPHRAGM - HORIZ. - FRONT
	S608	8	8	5-0		X		ABUT. DIAPHRAGM - HORIZ. - FRONT
	S609	4	4	4-5		X		ABUT. DIAPHRAGM - HORIZ. - FRONT
▽	S610	2	2	1-11		X		ABUT. DIAPHRAGM - HORIZ. - FRONT - JOINT
▽	S611	4	4	2-6		X		ABUT. DIAPHRAGM - HORIZ. - FRONT - JOINT
▽	S612	2	2	2-2		X		ABUT. DIAPHRAGM - HORIZ. - FRONT - JOINT
▽	S613	12	12	17-5		X		ABUT. DIAPHRAGM - HORIZ. - BACK
▽	S414	217	0	15-1		X		DECK - TOP & BOT. - TRANSVERSE
▽	S415	13	0	7-7		X	⚹	DECK - TOP - TRANSVERSE AT END
	S416	14	0	8-1		X	⚹	DECK - TOP - TRANSVERSE AT END
▽	S417	13	0	8-1		X	⚹	DECK - BOT. - TRANSVERSE AT END
	S418	14	0	8-7		X	⚹	DECK - BOT. - TRANSVERSE AT END
	S519	120	0	4-4	X	X		DECK - TOP - TRANSVERSE AT EDGES
	S420	186	0	2-9	X	X		DECK - HAT BARS
	S421	76	0	34-3		X		DECK - TOP & BOT. - LONGITUDINAL
	S422	8	0	35-0		X		DECK - TOP & BOT. - LONGITUDINAL AT EDGE
▽	S423	0	217	15-1		X		DECK - TOP & BOT. - TRANSVERSE
	S424	0	14	8-1		X	⚹	DECK - TOP - TRANSVERSE AT END
▽	S425	0	13	7-7		X	⚹	DECK - TOP - TRANSVERSE AT END
	S426	0	14	8-7		X	⚹	DECK - BOT. - TRANSVERSE AT END
▽	S427	0	13	8-1		X	⚹	DECK - BOT. - TRANSVERSE AT END
	S528	0	120	4-4	X	X		DECK - TOP - TRANSVERSE AT EDGES
	S429	0	186	2-9	X	X		DECK - HAT BARS
	S430	0	76	34-3		X		DECK - TOP & BOT. - LONGITUDINAL
	S431	0	8	35-0		X		DECK - TOP & BOT. - LONGITUDINAL AT EDGE
	S532	101	101	4-5	X	X		PARAPET - VERT. AT DECK
	S533	6	6	5-10	X	X		PARAPET - VERT.
	S534	34	34	5-7	X	X		PARAPET - VERT.
	S535	24	24	3-0	X	X		PARAPET - VERT. - TRANSITION
	S536	107	107	6-8	X	X		PARAPET - VERT.
	S537	12	12	6-6	X	X		PARAPET - VERT.
	S538	10	10	6-5	X	X		PARAPET - VERT.
	S539	12	12	5-5	X	X	⚹	PARAPET - VERT.
	S540	16	16	35-8		X		PARAPET - HORIZ.
	S541	2	2	9-5	X	X		PARAPET - HORIZ. - WINGWALLS - TRANSITION
	S542	10	10	9-4		X		PARAPET - HORIZ. - WINGWALLS
	S543	4	4	9-8	X	X		PARAPET - HORIZ. - WINGWALLS - TOP

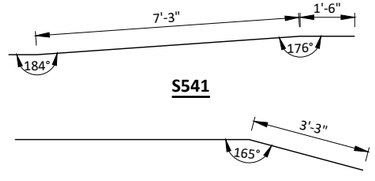
NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

⚹ LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

◆ ADHESIVE ANCHORS NO. 5 BAR REQ'D. EMBED BARS 6" MINIMUM INTO EXISTING CONCRETE.

▽ BAR COUPLERS REQ'D. AT ALL TRANSVERSE BARS THAT CROSS THE LONGITUDINAL CONSTRUCTION JOINT. BAR LENGTHS ARE COMPUTED TO THE C/L OF THE CONSTRUCTION JOINT AND SHALL BE MODIFIED BY THE BAR COUPLER MANUFACTURER'S RECOMMENDATIONS.



S541

S543

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY PTB | PLANS CK'D. RBH

SUPERSTRUCTURE DETAILS (2 OF 2)

SHEET 8 OF 9

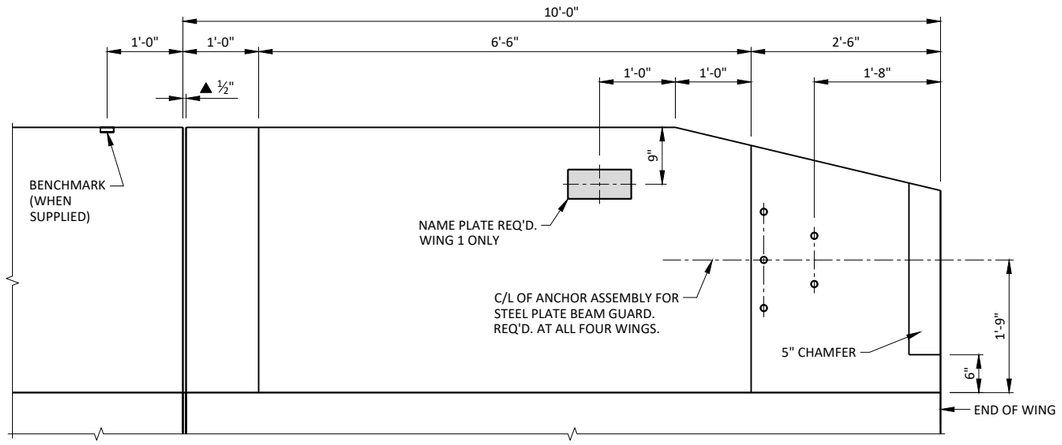
98

8

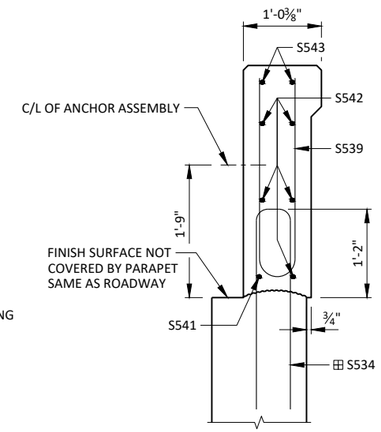
8

STATE PROJECT NUMBER

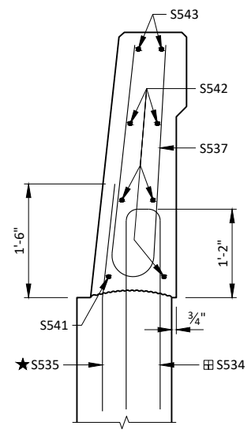
5476-00-70



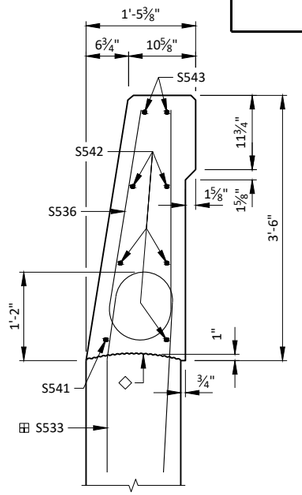
INSIDE ELEVATION



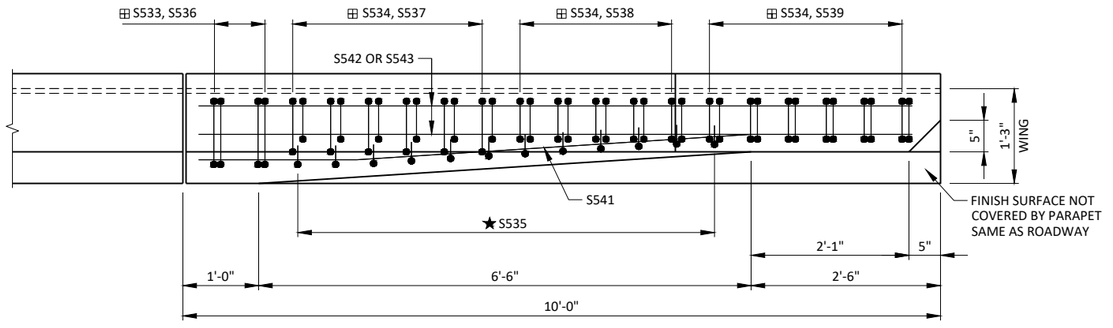
SECTION A



SECTION B



SECTION C

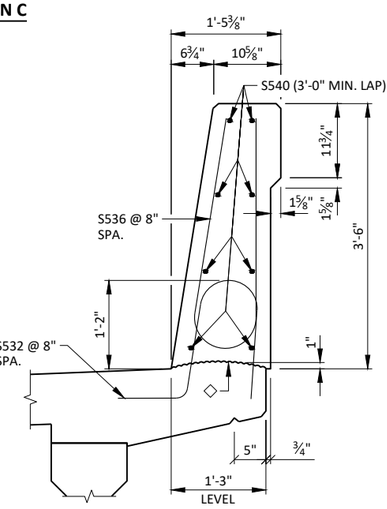


PLAN

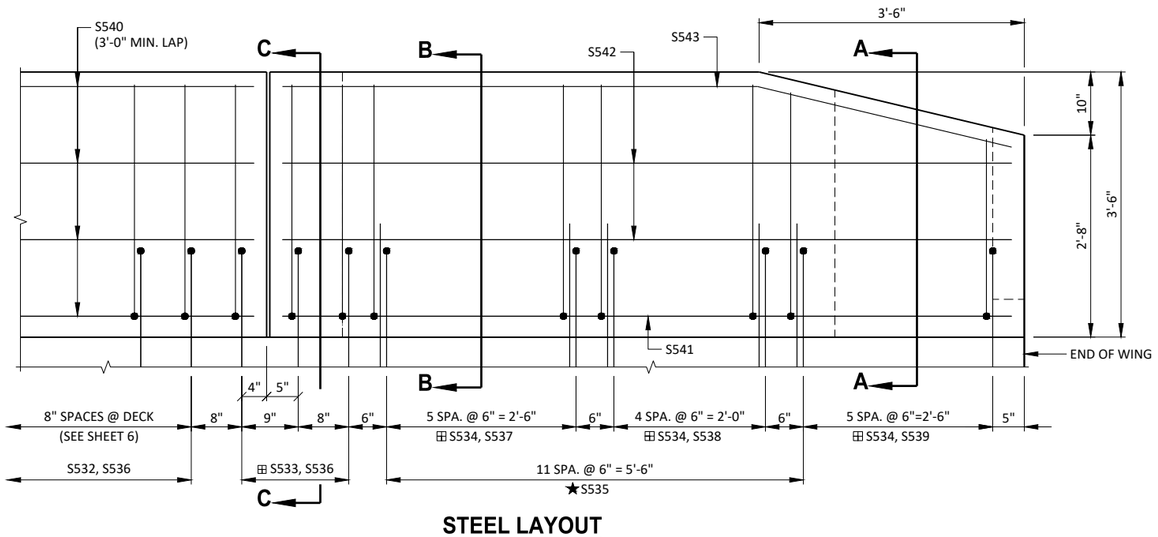
DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS AND WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232, CLASS C.

ASSEMBLY BID ITEM SHALL BE "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.



SECTION THROUGH PARAPET ON BRIDGE



STEEL LAYOUT

LEGEND

- ◇ CONSTRUCTION JOINT. STRIKE OFF AS SHOWN.
- ▲ ½" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING, GRAY, NON-BITUMINUOS JOINT SEALER (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
- ★ S535 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE S535 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
- ⊞ S533 AND S534 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 8 FOR BILL OF BARS.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

STRUCTURE B-62-64

DRAWN BY PTB | PLANS CK'D. RBH

SINGLE SLOPE PARAPET 42SS

SHEET 9 OF 9

99

8

8

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\STRUCTURE\CAD FILES\FINALS\04 SUPERSTRUCTURE.DWG PLOT DATE : 1/23/2020 7:40:30 AM PLOT BY : BOLAND, PATRICK PLOT SCALE : 1" = 1' LAYOUT : PARAPET

EARTHWORK - MAINLINE - STAGE 1

STATION	AREA (SF) CUT	AREA (SF) FILL	INCREMENTAL VOLUME (CY) CUT NOTE 1	INCREMENTAL VOLUME (CY) FILL NOTE 2	INCREMENTAL VOLUME (CY) FILL (25%) NOTE 3	CUMMULATIVE VOLUME (CY) CUT 1.00 NOTE 1	CUMMULATIVE VOLUME (CY) FILL	CUMMULATIVE VOLUME (CY) FILL (25%) NOTE 3	CUMMULATIVE VOLUME (CY) MASS ORDINATE NOTE 4
117+20	0	0	0	0	0	0	0	0	0
117+50	39	1	22	1	1	22	1	1	21
118+00	34	6	68	6	8	90	7	9	81
118+34	34	0	43	4	5	133	11	14	119
118+34	0	0	0	0	0	133	11	14	119
118+50	0	0	0	0	0	133	11	14	119
119+00	0	0	0	0	0	133	11	14	119
119+01	0	0	0	0	0	133	11	14	119
119+01	41	13	0	0	0	133	11	14	119
119+50	40	13	74	24	30	207	35	44	163
120+00	49	0	82	12	15	289	47	59	230
120+20	50	27	37	10	13	326	57	72	254
120+20	28	27	0	0	0	326	57	72	254
120+50	29	4	32	17	21	358	74	93	265
121+00	29	1	54	5	6	412	79	99	313
121+50	41	0	65	1	1	477	80	100	377
122+00	43	0	78	0	0	555	80	100	455
122+50	42	0	79	0	0	634	80	100	534
122+71	0	0	16	0	0	650	80	100	550
	COLUMN SUBTOTALS =		650	80	100				
	C.E. =		55	56	70	705	136	170	535
	STAGE 1 TOTALS =		705	136	170				

EARTHWORK - MAINLINE - STAGE 2

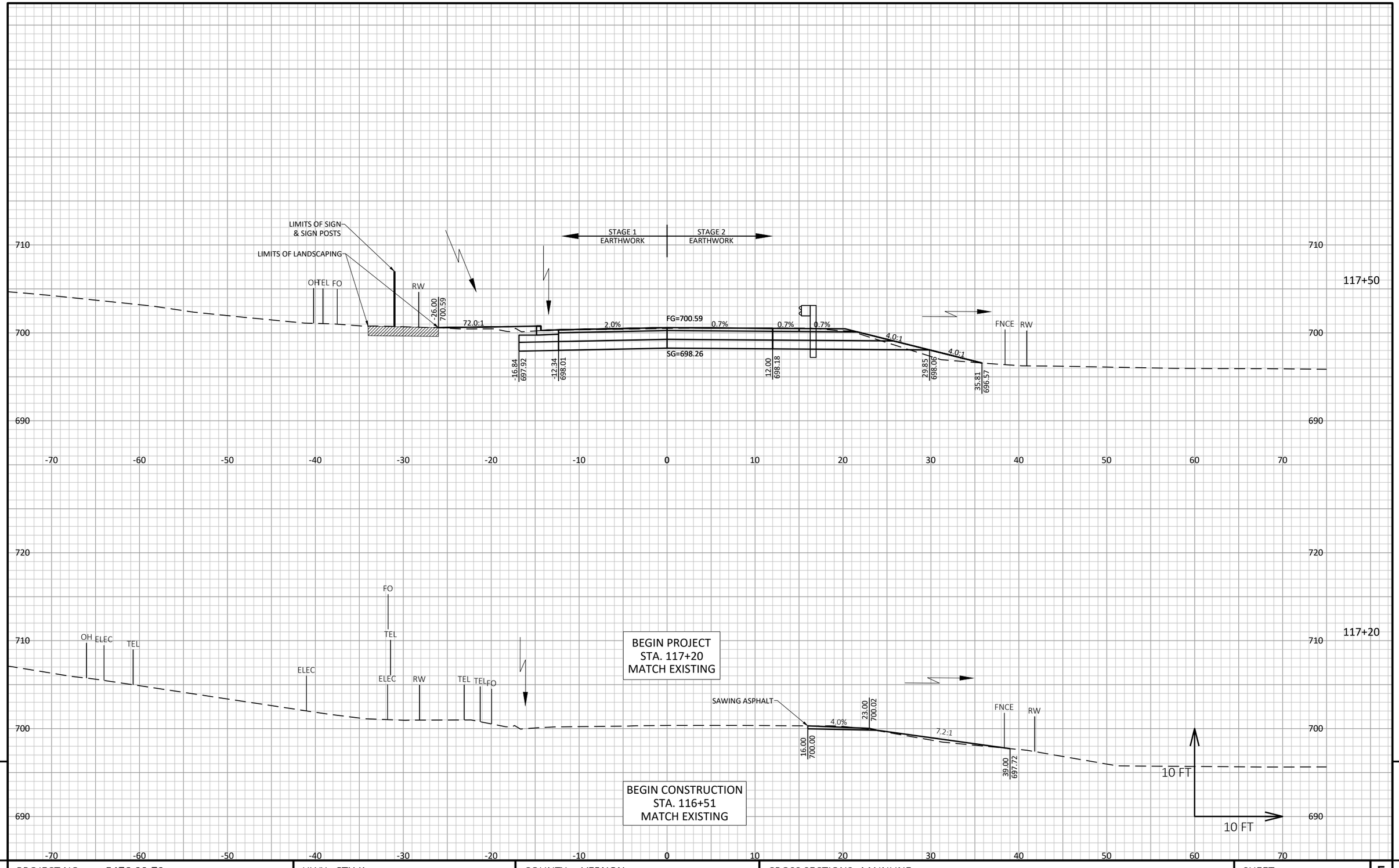
STATION	AREA (SF) CUT	AREA (SF) FILL	INCREMENTAL VOLUME (CY) CUT NOTE 1	INCREMENTAL VOLUME (CY) FILL NOTE 2	INCREMENTAL VOLUME (CY) FILL (25%) NOTE 3	CUMMULATIVE VOLUME (CY) CUT 1.00 NOTE 1	CUMMULATIVE VOLUME (CY) FILL	CUMMULATIVE VOLUME (CY) FILL (25%) NOTE 3	CUMMULATIVE VOLUME (CY) MASS ORDINATE NOTE 4
117+20	2	3	0	0	0	0	0	0	0
117+50	55	4	32	4	5	32	4	5	27
118+00	42	11	90	14	18	122	18	23	99
118+34	42	11	53	14	18	175	32	41	134
118+34	0	0	0	0	0	175	32	41	134
118+50	0	0	0	0	0	175	32	41	134
119+00	0	0	0	0	0	175	32	41	134
119+01	0	0	0	0	0	175	32	41	134
119+01	42	33	0	0	0	175	32	41	134
119+50	42	33	76	61	76	251	93	117	134
120+00	47	1	82	31	39	333	124	156	177
120+20	0	0	17	0	0	350	124	156	194
	STAGE 2 TOTALS =		350	124	156				

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
2 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
3 - FILL (25%)	FILL 25%: (UNEXPANDED FILL)*1.25
4 - MASS ORDINATE	(CUT - FILL (25%))

9

9

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	EARTHWORK	SHEET 100	E



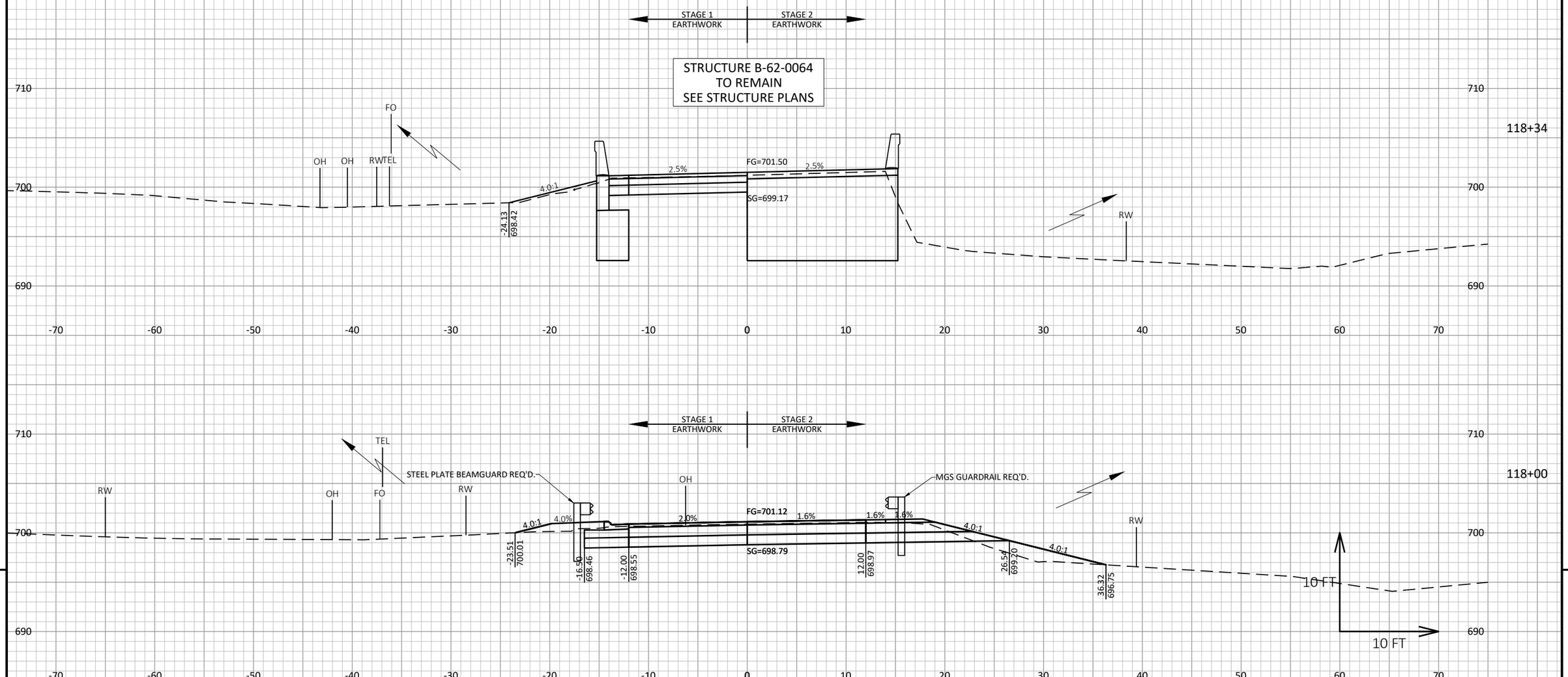
9 9

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: MAINLINE	SHEET 101	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
LAYOUT NAME - Mainline1

PLOT DATE : 1/28/2020 4:00 PM PLOT BY : THEODORE HERBERS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49

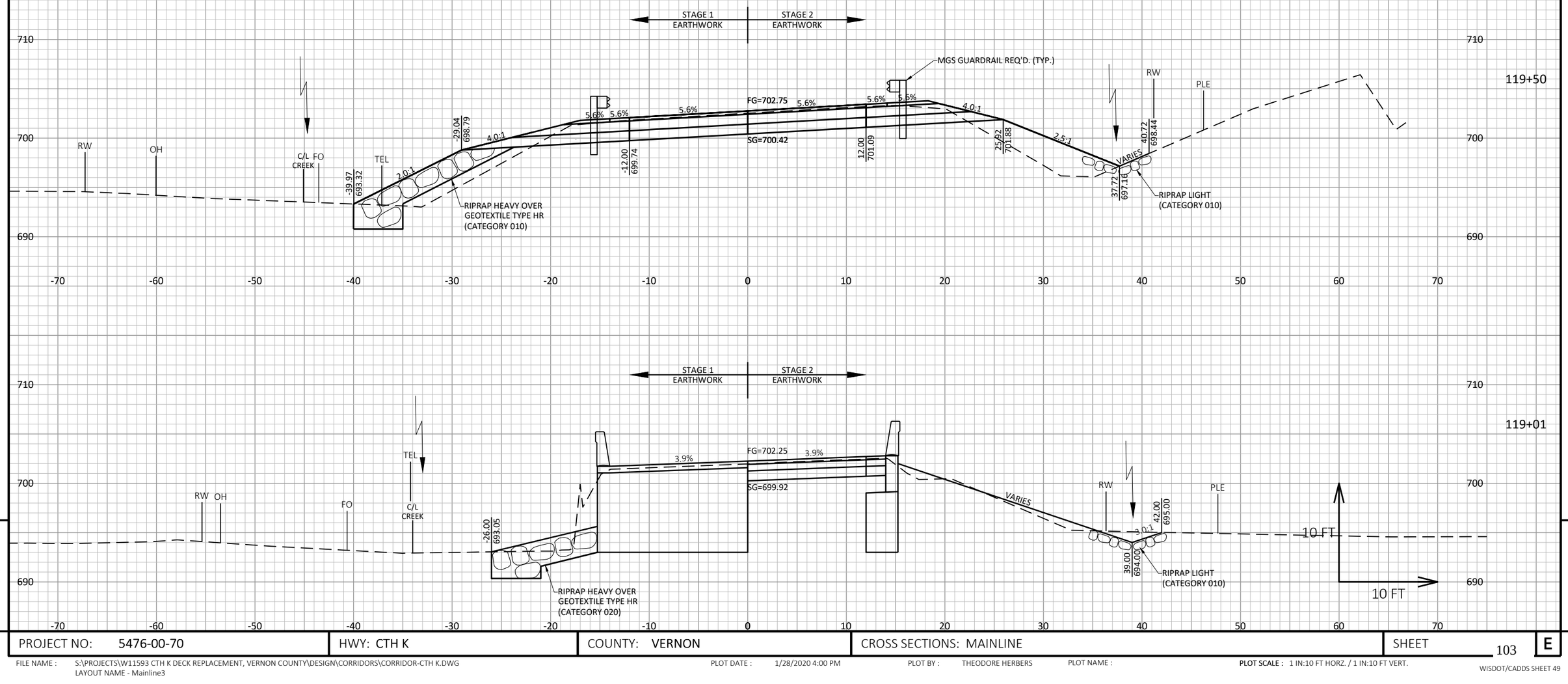


PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: MAINLINE	SHEET 102	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
LAYOUT NAME - Mainline2

PLOT DATE : 1/28/2020 4:00 PM PLOT BY : THEODORE HERBERS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



9

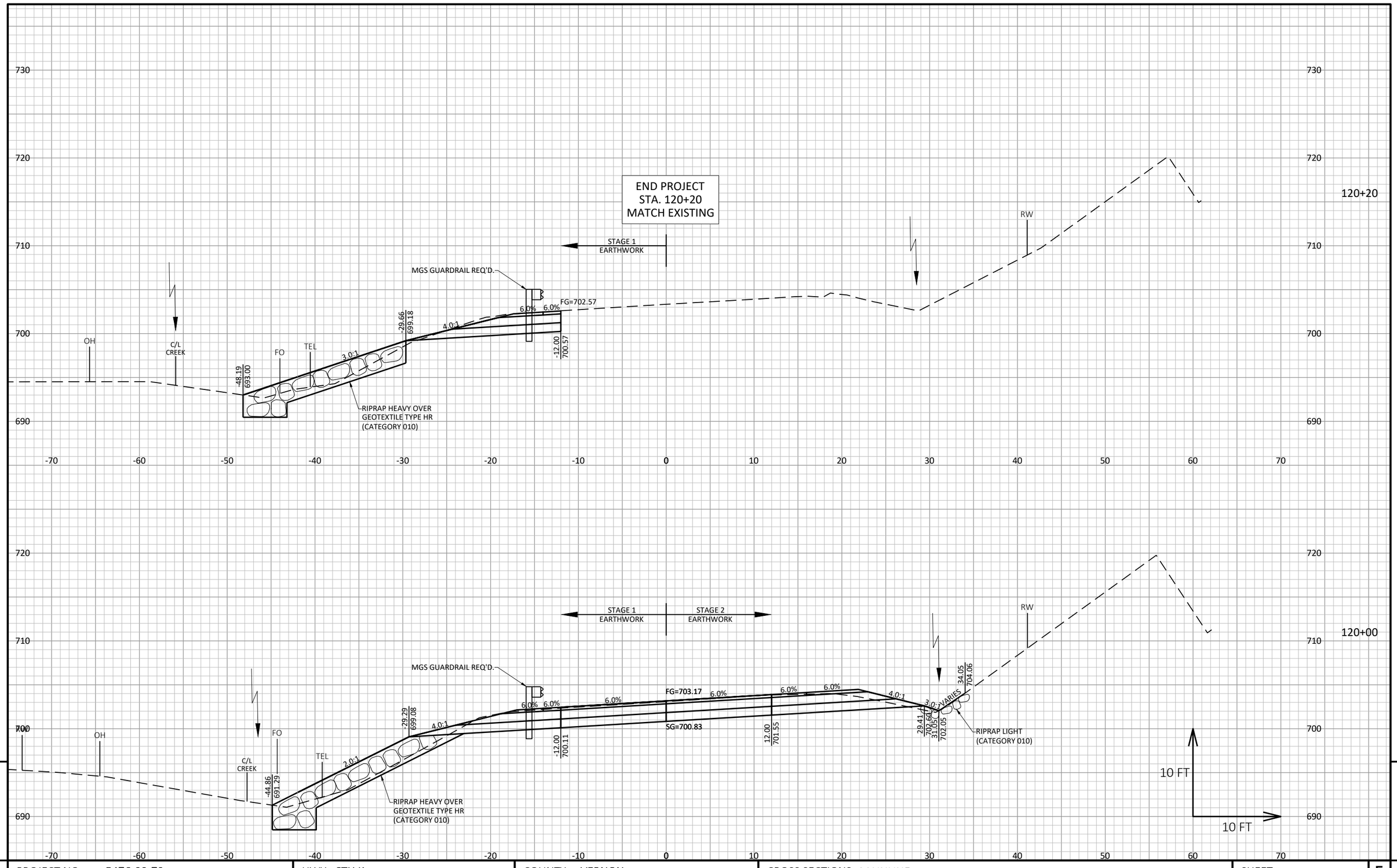
9

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: MAINLINE	SHEET 103	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
LAYOUT NAME - Mainline3

PLOT DATE : 1/28/2020 4:00 PM PLOT BY : THEODORE HERBERS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



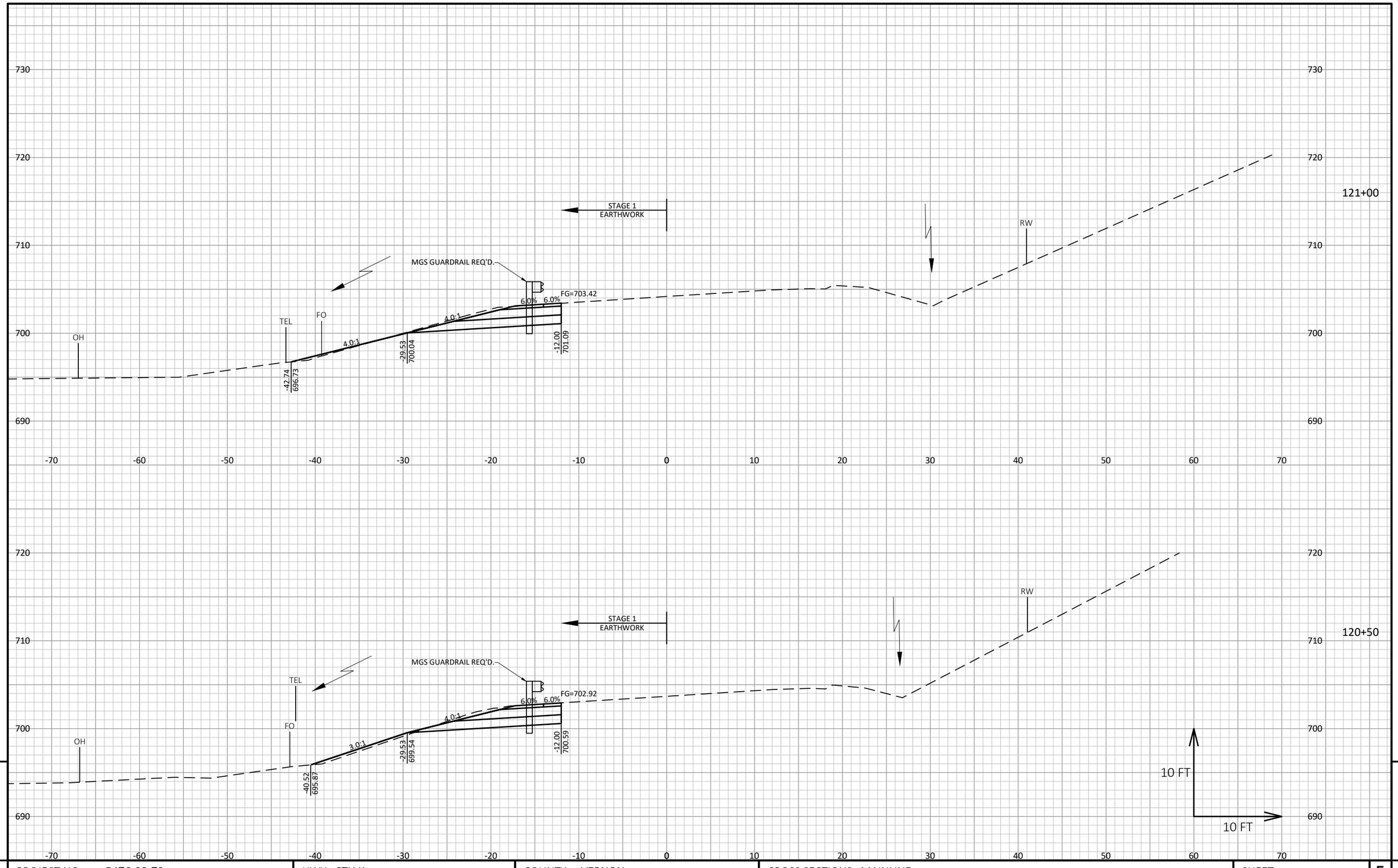
9 9

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: MAINLINE	SHEET 104	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
LAYOUT NAME - Mainline4

PLOT DATE : 1/28/2020 4:00 PM PLOT BY : THEODORE HERBERS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



9

9

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: MAINLINE	SHEET 105	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
LAYOUT NAME - Mainline5

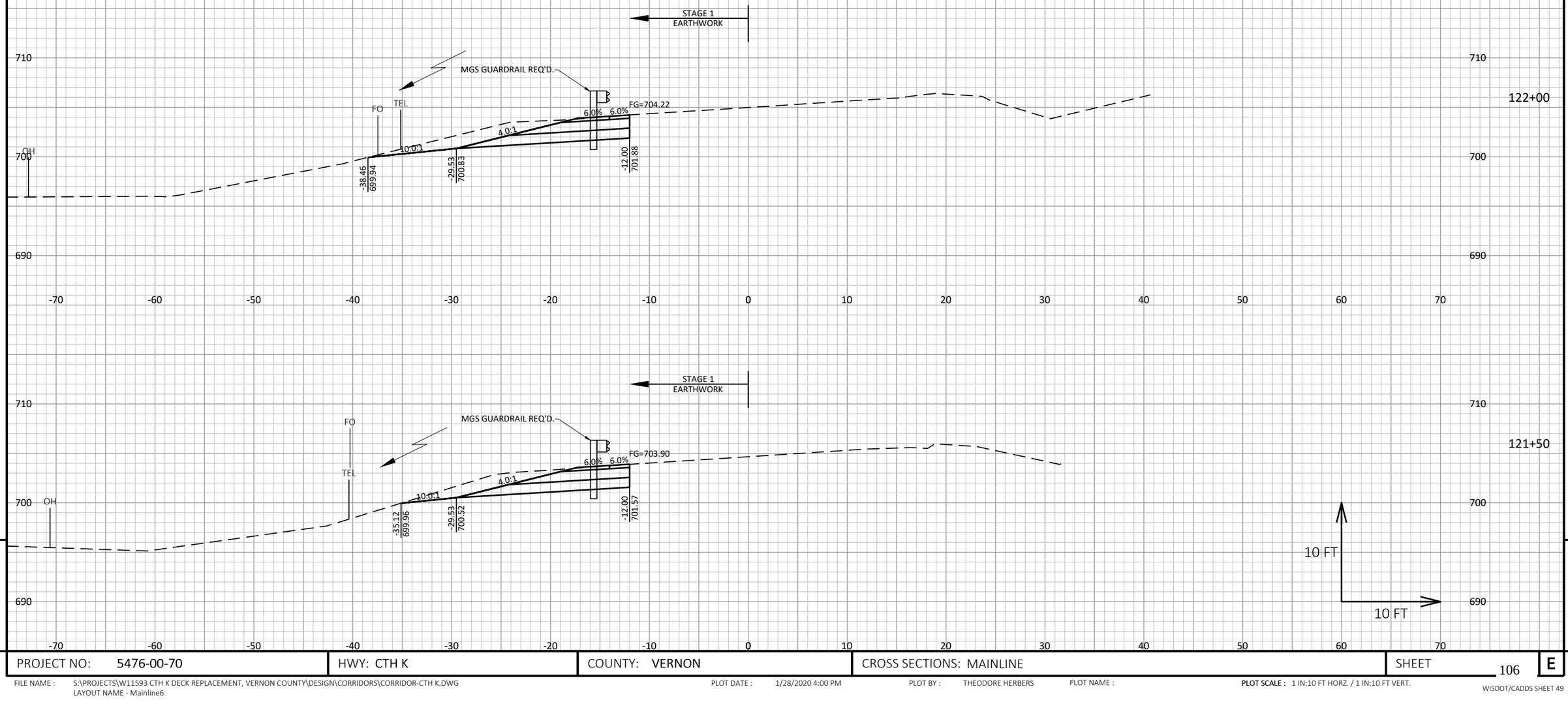
PLOT DATE : 1/28/2020 4:00 PM

PLOT BY : THEODORE HERBERS

PLOT NAME :

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49



PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: MAINLINE	SHEET 106	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
LAYOUT NAME - Mainline6

PLOT DATE : 1/28/2020 4:00 PM PLOT BY : THEODORE HERBERS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDS SHEET 49

END CONSTRUCTION
STA. 122+71
MATCH EXISTING

STAGE 1
EARTHWORK

TEL
FO
OHRW
4.0:1
10.0:1
6.0%
6.0%
FG=704.19
-39.71
700.00
-34.96
700.48
-12.00
701.85

122+50

720
710
700
690

-70 -60 -50 -40 -30 -20 -10 0 10 20 30 40 50 60 70

10 FT
10 FT

9

9

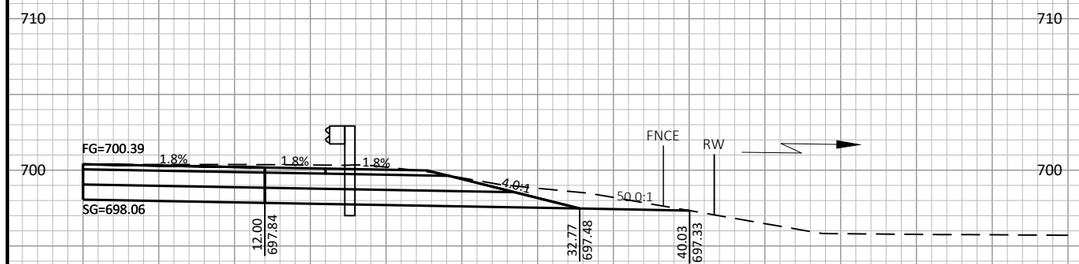
PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: MAINLINE	SHEET 107	E

FILE NAME : S:\PROJECTS\W11593 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
LAYOUT NAME - Mainline7

PLOT DATE : 1/28/2020 4:00 PM PLOT BY : THEODORE HERBERS PLOT NAME : PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

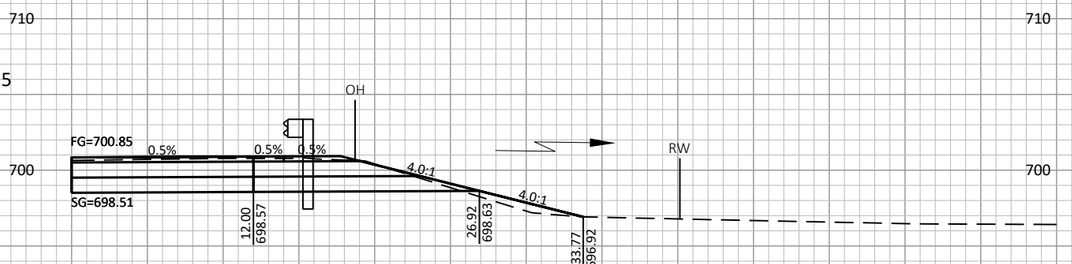
WISDOT/CADDS SHEET 49

POST 1



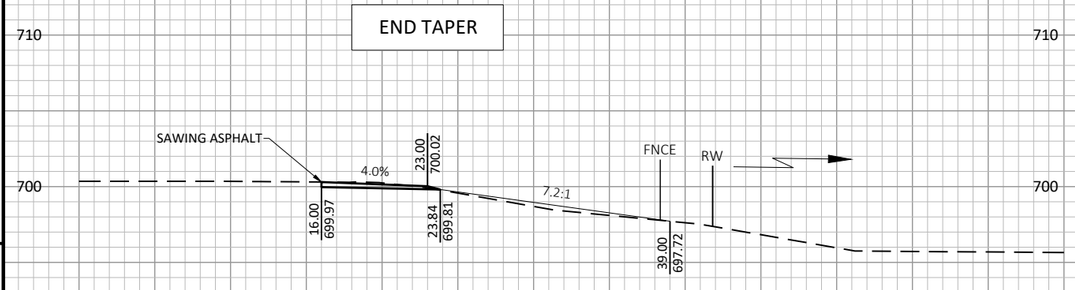
117+25

POST 9



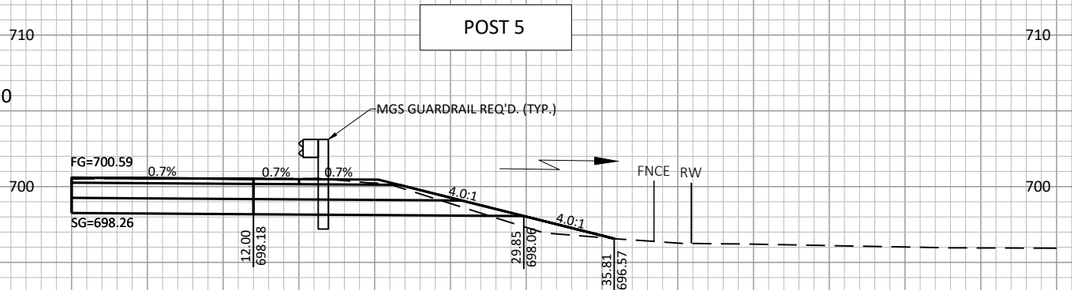
117+75

END TAPER



117+20

POST 5

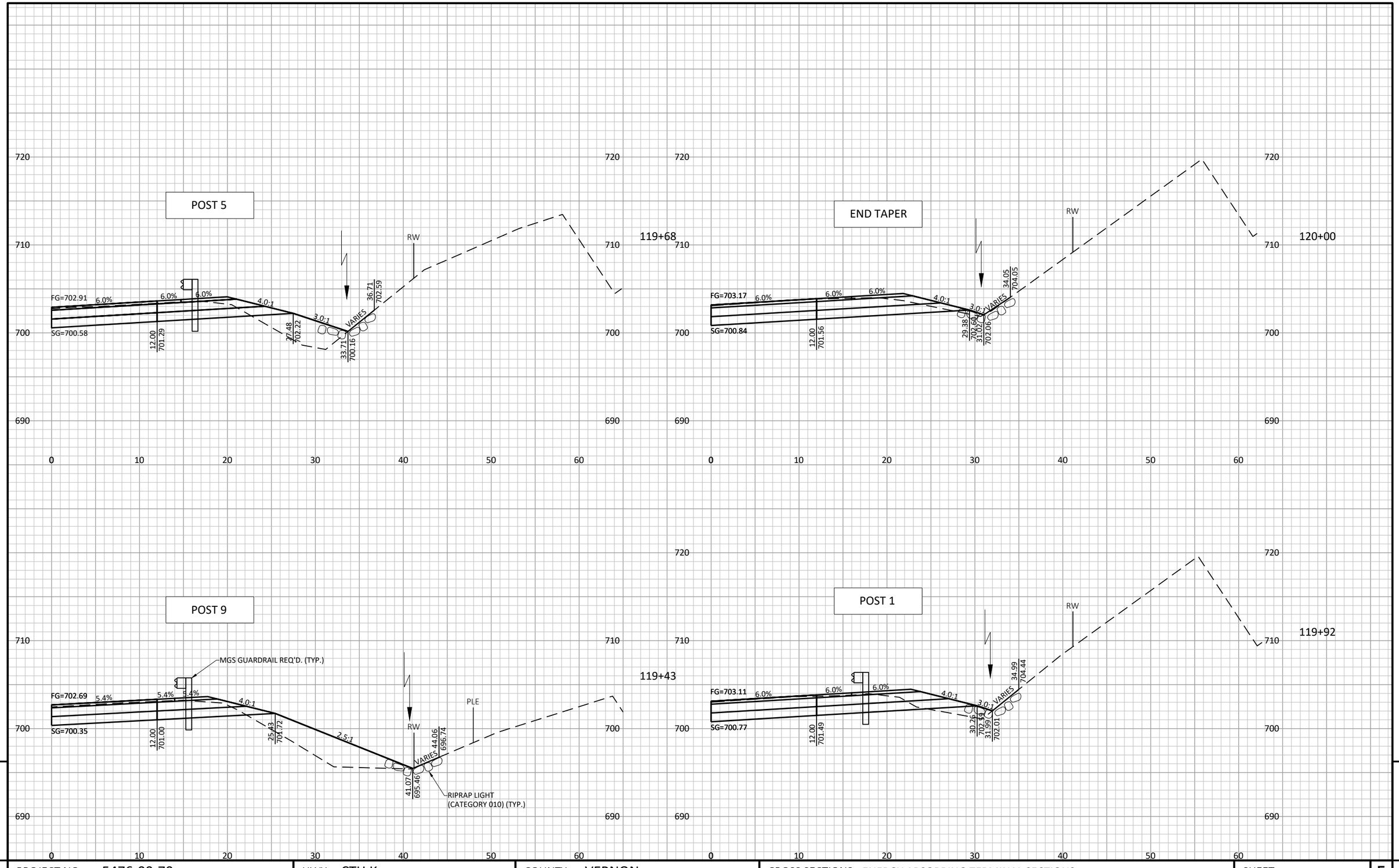


117+50

9

9

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: ENERGY ABSORBING TERMINAL SECTIONS	SHEET 108	E

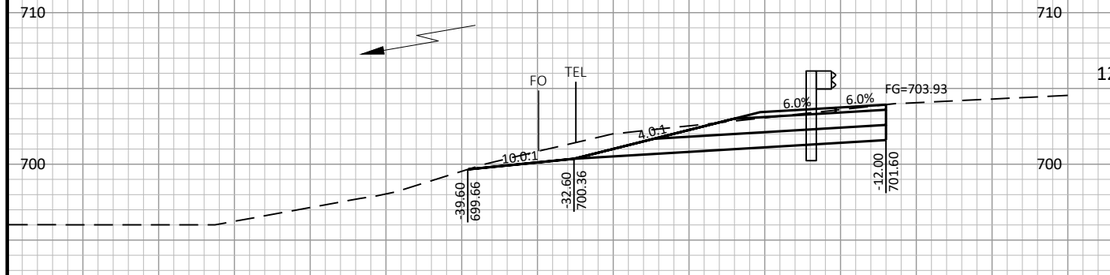


PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: ENERGY ABSORBING TERMINAL SECTIONS	SHEET 109 E

FILE NAME : S:\PROJECTS\W41503 CTH K DECK REPLACEMENT, VERNON COUNTY\DESIGN\CORRIDORS\CORRIDOR-CTH K.DWG
PLOT DATE : 1/28/2020 4:00 PM
1/28/2020 4:00:41 PM PLOT BY : THEODORE HERBERS THEODORE HERBERS PLOT NAME : 1" = 1' SE BEAMGUARD1
WISDOT/CADDS SHEET 49

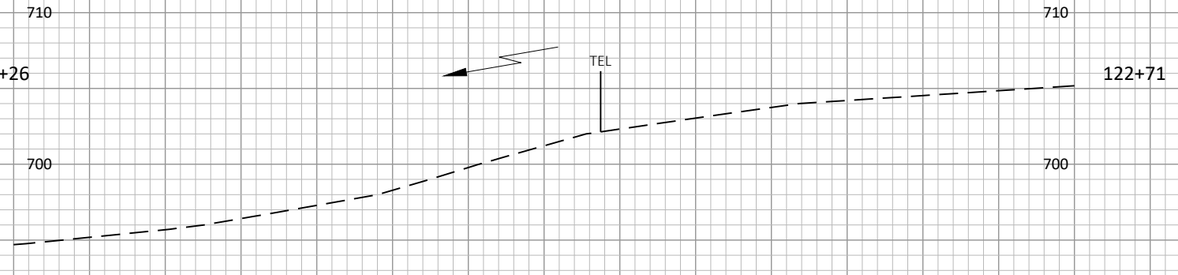
9 9

POST 5

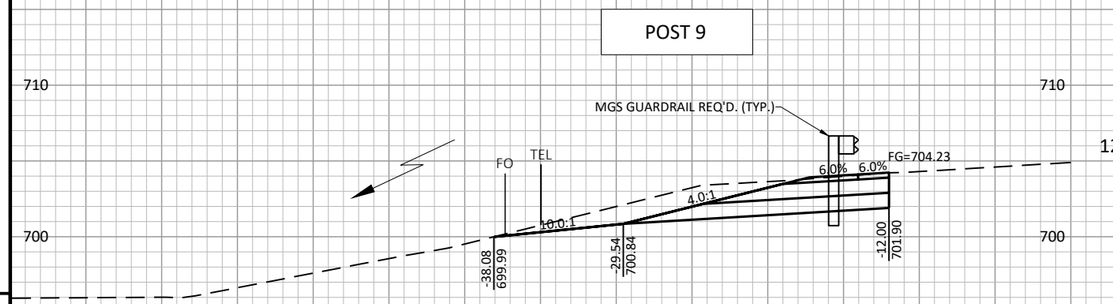


END CONSTRUCTION
STA. 122+71
MATCH EXISTING

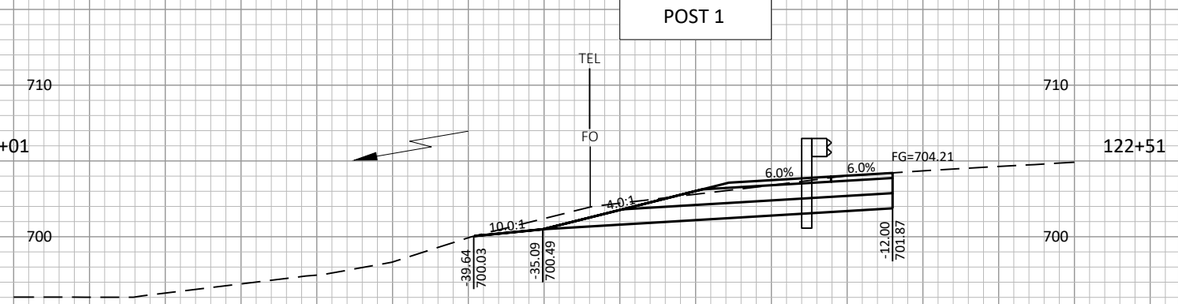
END TAPER



POST 9



POST 1



9

9

PROJECT NO: 5476-00-70	HWY: CTH K	COUNTY: VERNON	CROSS SECTIONS: ENERGY ABSORBING TERMINAL SECTIONS	SHEET 110	E

Notes

Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

http://www.dot.wisconsin.gov