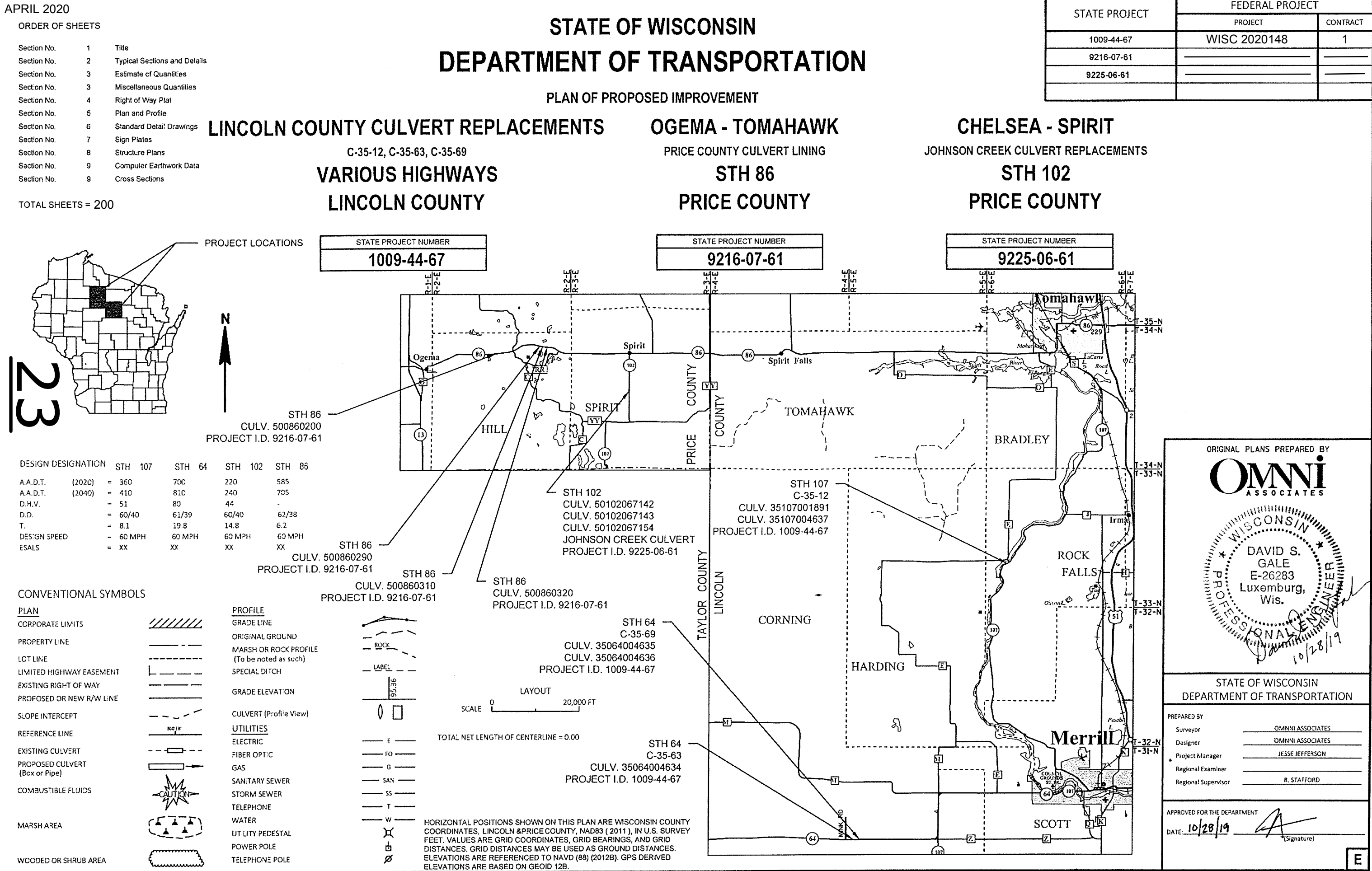


RHI
PROJECT ID: 1009-44-67, 9216-07-61, 9225-06-61
COUNTY: LINCOLN AND PRICE
WITH:



GENERAL NOTES

LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY ALSO BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

1009-44-67 (STH 64 AND STH 107):

UTILITIES

COMMUNICATIONS FRONTIER COMMUNICATIONS OF WI LLC
521 4TH ST
WAUSAU, WI 54403
ATTN: CHRIS POLLACK
TELEPHONE: (715) 847-1240
EMAIL: CHRISTOPHER.POLLACK@FTR.COM

ELECTRIC WISCONSIN PUBLIC SERVICE CORPORATION
PO BOX 1166
WAUSAU, WI 54402
ATTN: CLAYTON VIRCKS
TELEPHONE: (715) 573-7806
EMAIL: CLAYTON.VIRCKS@WISCONSINPUBLICSERVICE.COM

COMMUNICATIONS (STH 64 C-35-63 AND C-35-69 ONLY) CHARTER COMMUNICATIONS
853 MCINTOSH ST
WAUSAU, WI 54402
ATTN: SCOTT OLSON
TELEPHONE: 715-216-6204
EMAIL: SCOTT.OLSON@CHARTER.COM

9225-06-61 (STH 102):

UTILITIES

COMMUNICATIONS CENTURYLINK
P.O. BOX 78
HAWKINS, WI 54530
ATTN: BRIAN HUHN
TELEPHONE: (715) 563-8294
EMAIL: BRIAN.HUHN@CENTURYLINK.COM

ELECTRIC PRICE ELECTRIC COOPERATIVE INC
PO BOX 110
PHILLIPS, WI 54555
ATTN: BEN ORYSEN
TELEPHONE: (715) 339-2155
EMAIL: BORYSEN@PRICE-ELECTRIC.COM

STH 64 (C-35-63) TOTAL PROJECT AREA = 0.96 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.47 ACRES

STH 64 (C-35-69) TOTAL PROJECT AREA = 0.94 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.37 ACRES

STH 86 TOTAL PROJECT AREA = 14.44 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 2.85 ACRES

STH 102 TOTAL PROJECT AREA = 1.07 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.60 ACRES

STH 107 TOTAL PROJECT AREA = 0.48 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.23 ACRES

9216-07-61 (STH 86):

UTILITIES

COMMUNICATIONS CENTURYLINK
P,O. BOX 78
HAWKINS, WI 54530
ATTN: BRIAN HUHN
TELEPHONE: (715) 563-8294
EMAIL: BRIAN.HUHN@CENTURYLINK.COM

OTHER CONTACTS

DNR LIAISON DEPARTMENT OF NATURAL RESOURCES
NORTHERN REGION HEADQUARTERS
107 SUTLIFF
RHINELANDER, WI 54501
ATTN: WENDY HENNIGES
TELEPHONE: 715-365-8916
E-MAIL: WENDY.HENNIGES@WISCONSIN.GOV

ORDER OF SECTION 2 SHEETS

- GENERAL NOTES
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- EROSION CONTROL PLAN
- TRAFFIC CONTROL PLAN
- DETOUR PLAN

RUNOFF COEFFICIENT TABLE

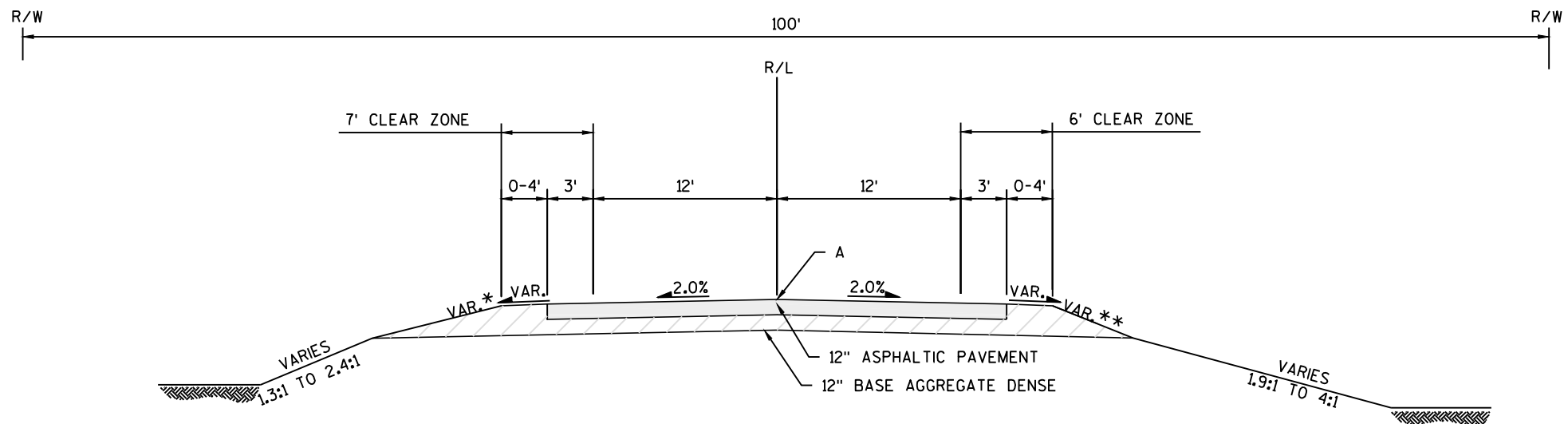
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	0.08	0.16	0.22	0.12	0.20	0.27	0.15	0.24	0.33	0.19	0.28	0.38
	0.22	0.30	0.38	0.26	0.34	0.44	0.30	0.37	0.50	0.34	0.41	0.56
MEDIAN STRIP - TURF	0.19	0.20	0.24	0.19	0.22	0.26	0.20	0.23	0.30	0.20	0.25	0.30
	0.24	0.26	0.30	0.25	0.28	0.33	0.26	0.30	0.37	0.27	0.32	0.40
SIDE SLOPE - TURF			0.25			0.27			0.28			0.30
			0.32			0.34			0.36			0.38
PAVEMENT:												
ASPHALT				.70 - .95								
CONCRETE				.80 - .95								
BRICK				.70 - .80								
DRIVES, WALKS				.75 - .85								
ROOFS				.75 - .95								
GRAVEL ROADS, SHOULDERS				.40 - .60								



Dial 811 or (800) 242-8511
www.DiggersHotline.com

2

2

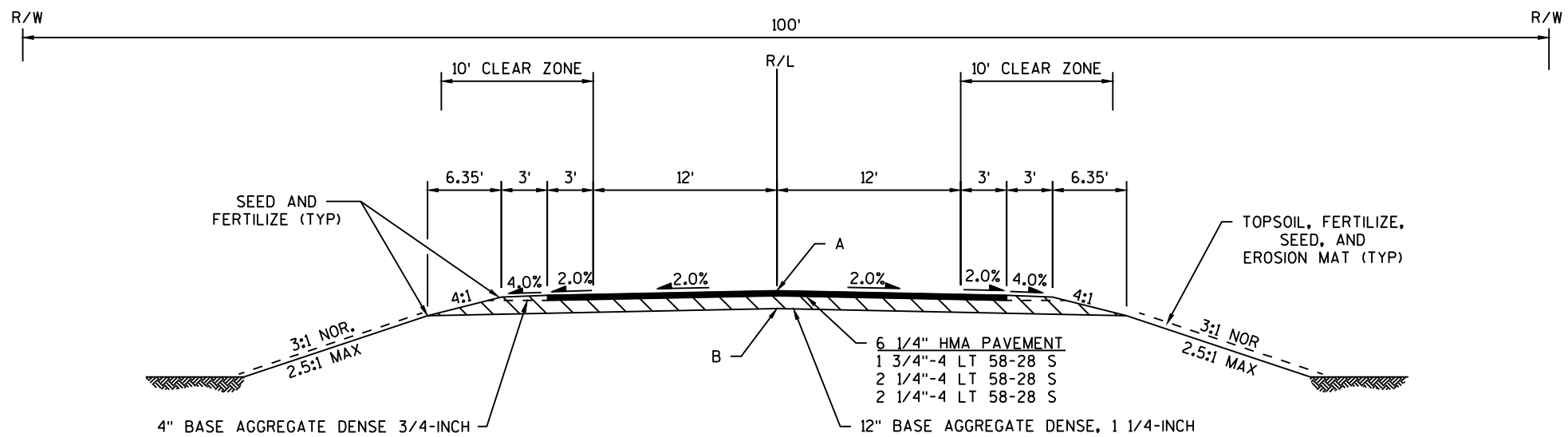


* 4.5:1 TO 7.5:1

** 1.9:1 TO 4:1

TYPICAL EXISTING SECTION STH 64 (C-35-63)

STA 326+39 TO STA 328+02



TYPICAL FINISHED SECTION STH 64 (C-35-63)

STA 326+39 TO STA 328+02

NOTE A; POINT REFERRED TO ON PROFILE.
NOTE B; POINT REFERRED TO ON CROSS SECTIONS.

PROJECT NO:	1009-44-67
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HWY: STH 64

COUNTY: LINCOLN

PLAN: TYPICAL SECTIONS (C-35-63)

SHEET

	E
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FILE NAME : F:\TR\JOBS\E2271A17\CIVIL 3D 2016 STH 64 WEST\SHEETSPLAN\10094437-020301-TS.DWG
LAYOUT NAME - 10094467-020301-ts

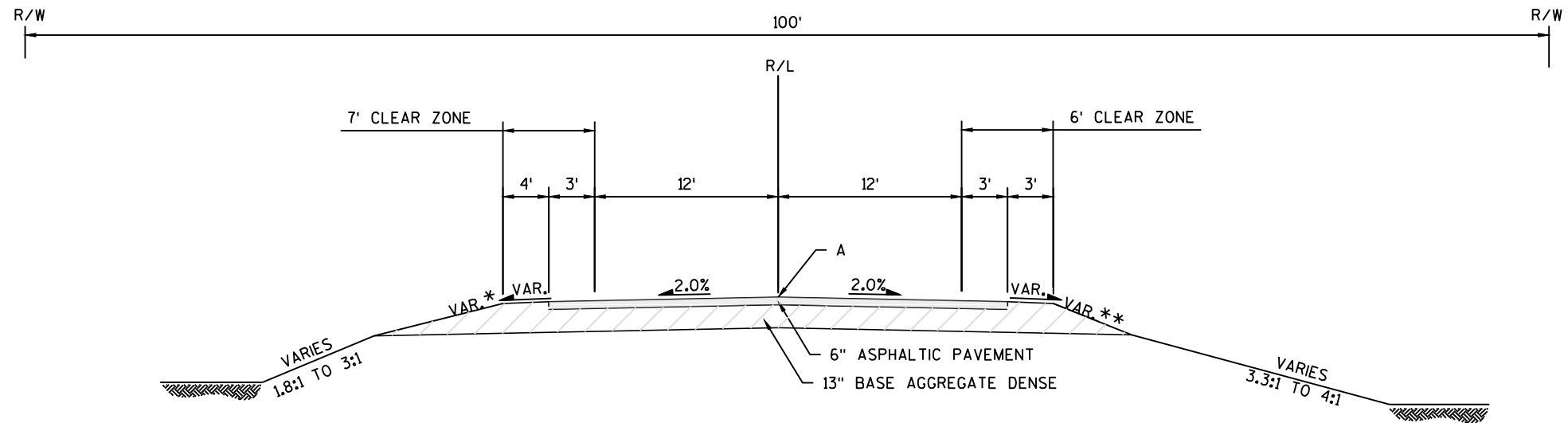
PLOT DATE : 6/20/2019 12:39 PM

PLOT BY : JAIRO MAZARIEGOS

PLOT NAME :

PLOT SCALE : 1 IN:10 FT

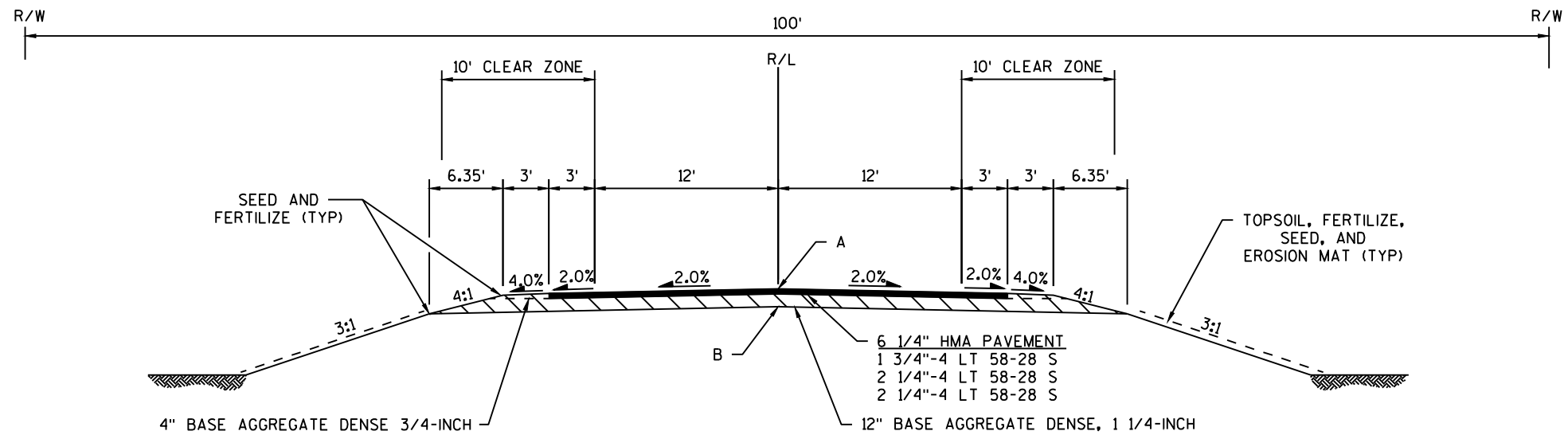
WISDOT/CADDS SHEET 42



TYPICAL EXISTING SECTION STH 64 (C-35-69)
STA 3+24 TO STA 4+95

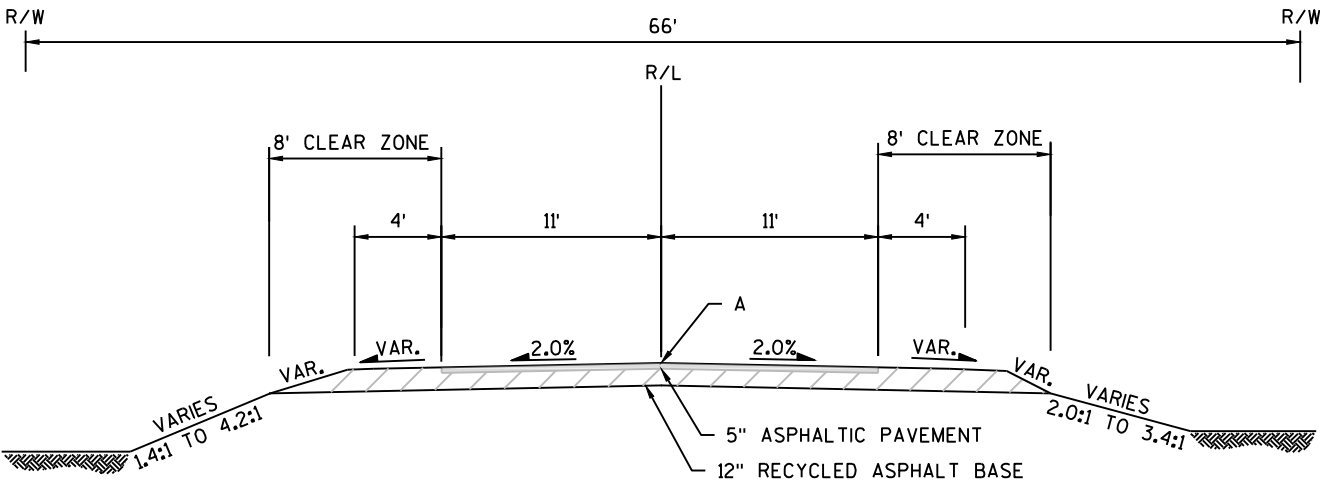
* 3.3:1 TO 4.8:1

** 2:1 TO 2.8:1

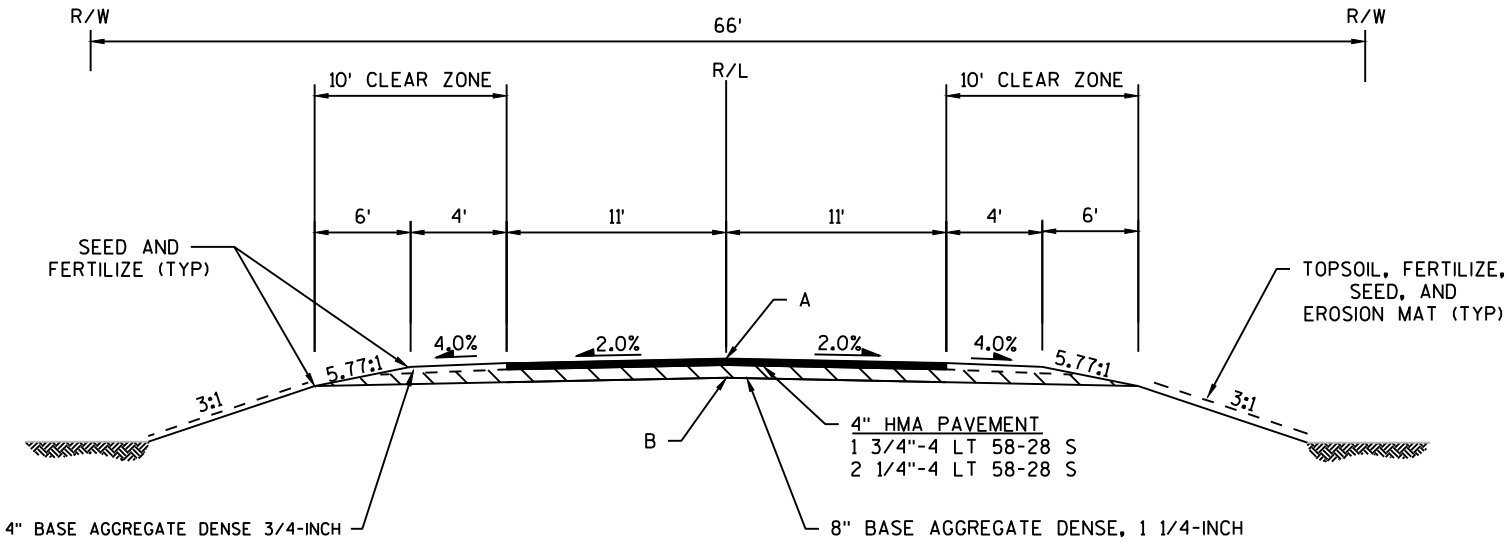


TYPICAL FINISHED SECTION STH 64 (C-35-69)
STA 3+24 TO STA 4+95

NOTE A; POINT REFERRED TO ON PROFILE.
NOTE B; POINT REFERRED TO ON CROSS SECTIONS.

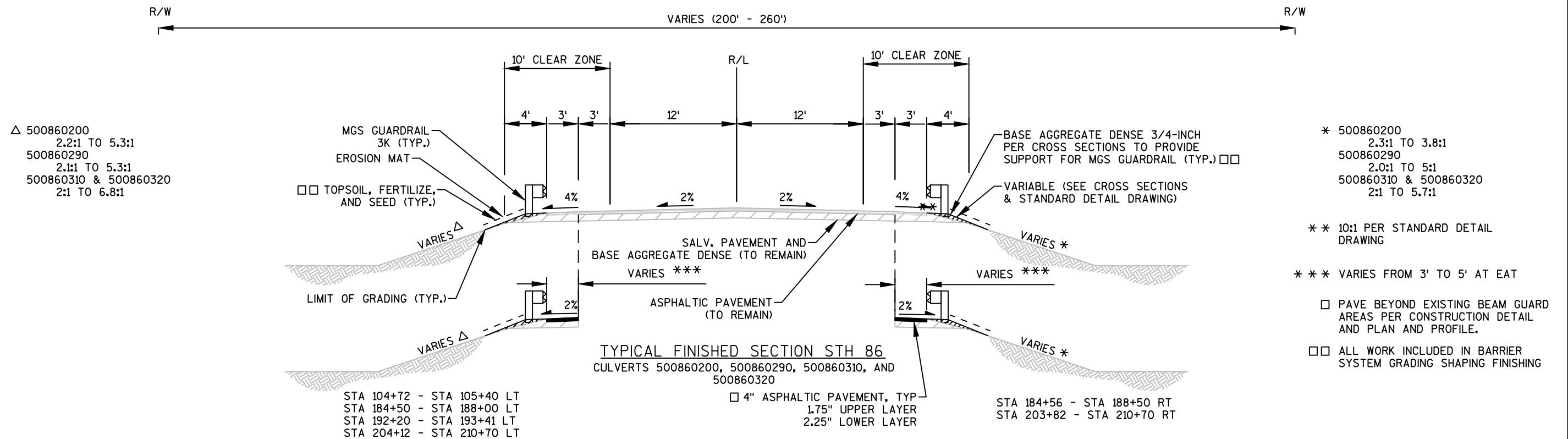
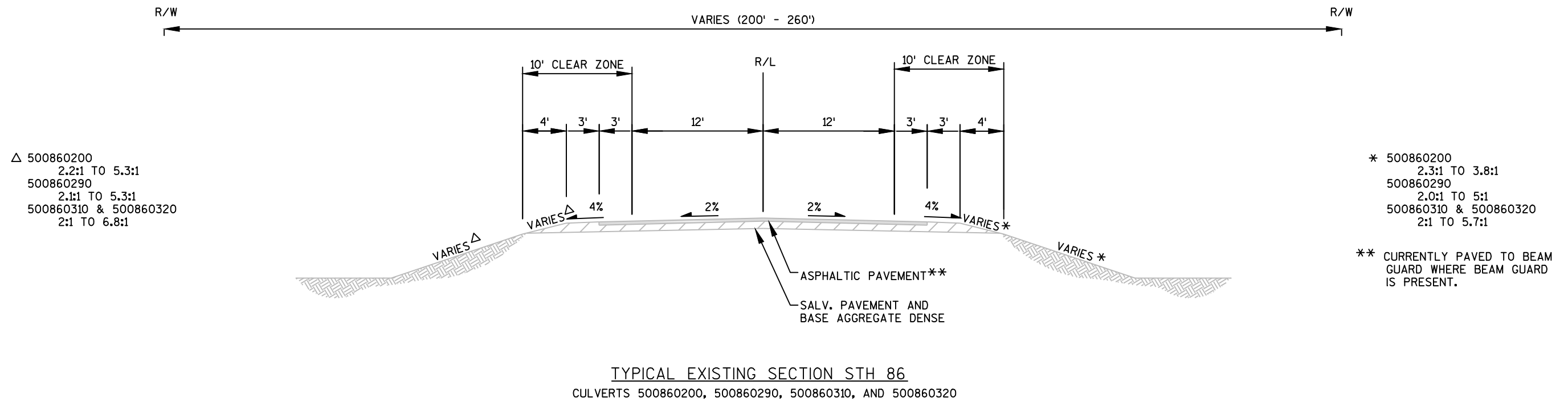


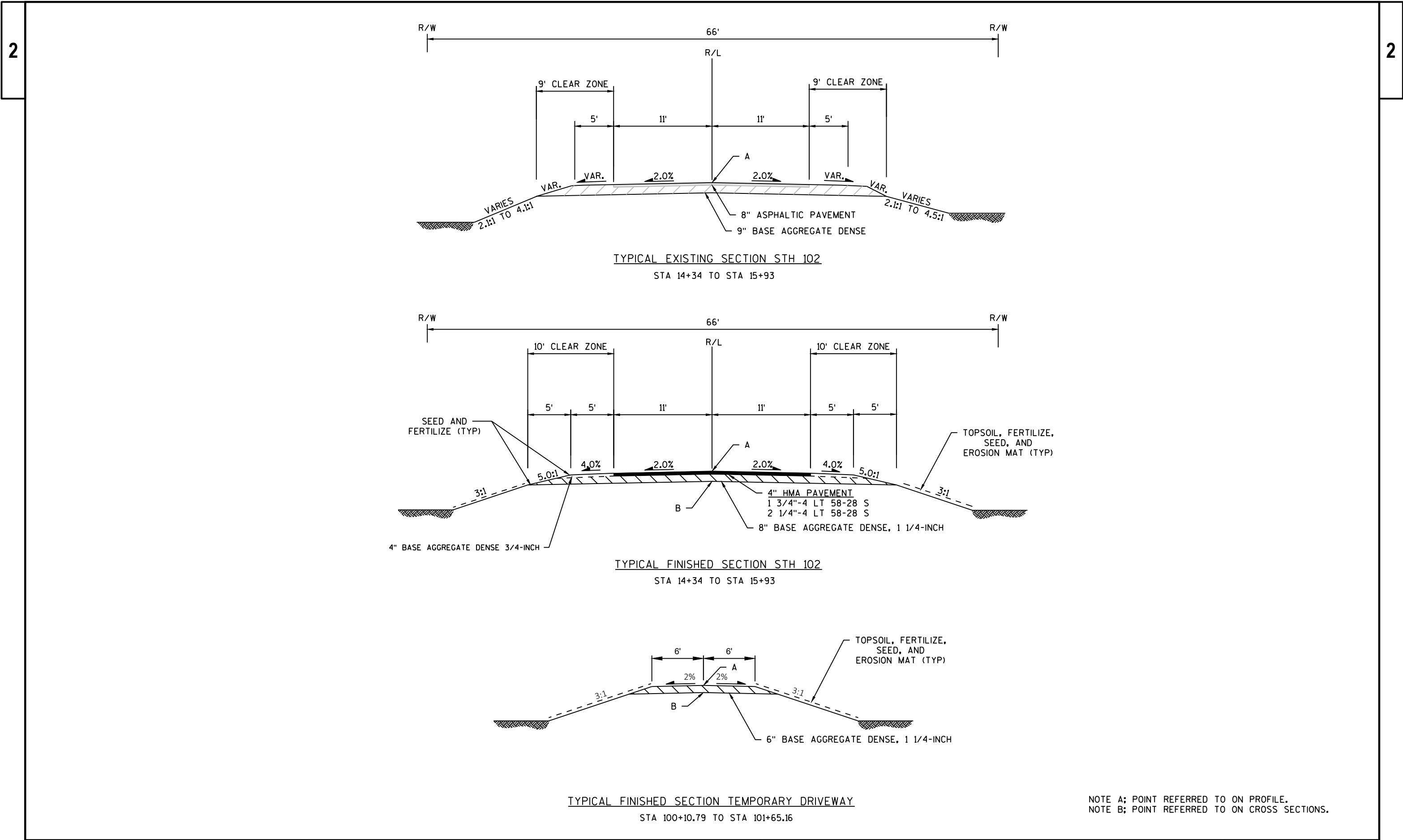
TYPICAL EXISTING SECTION STH 107
STA 1+50 TO STA 2+70

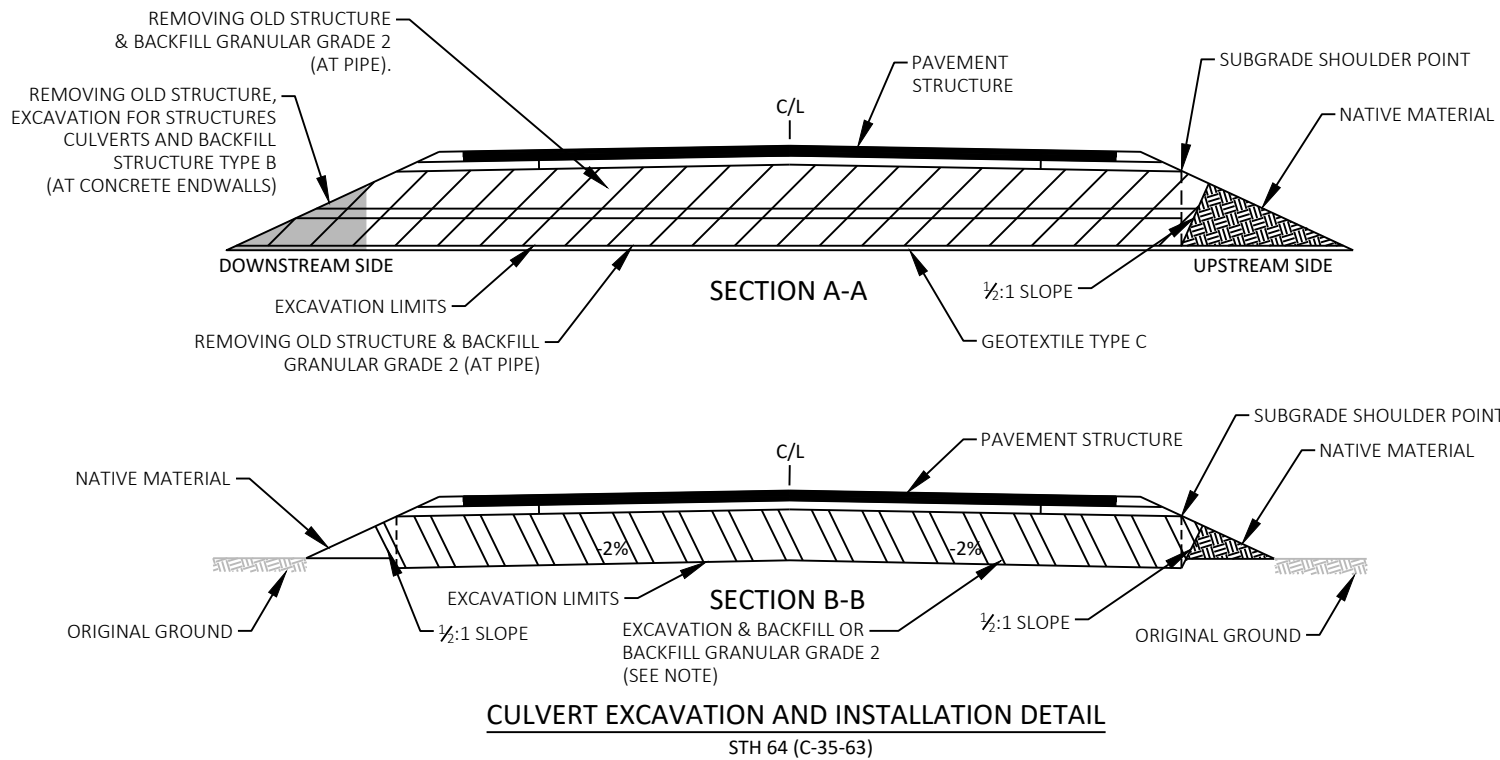
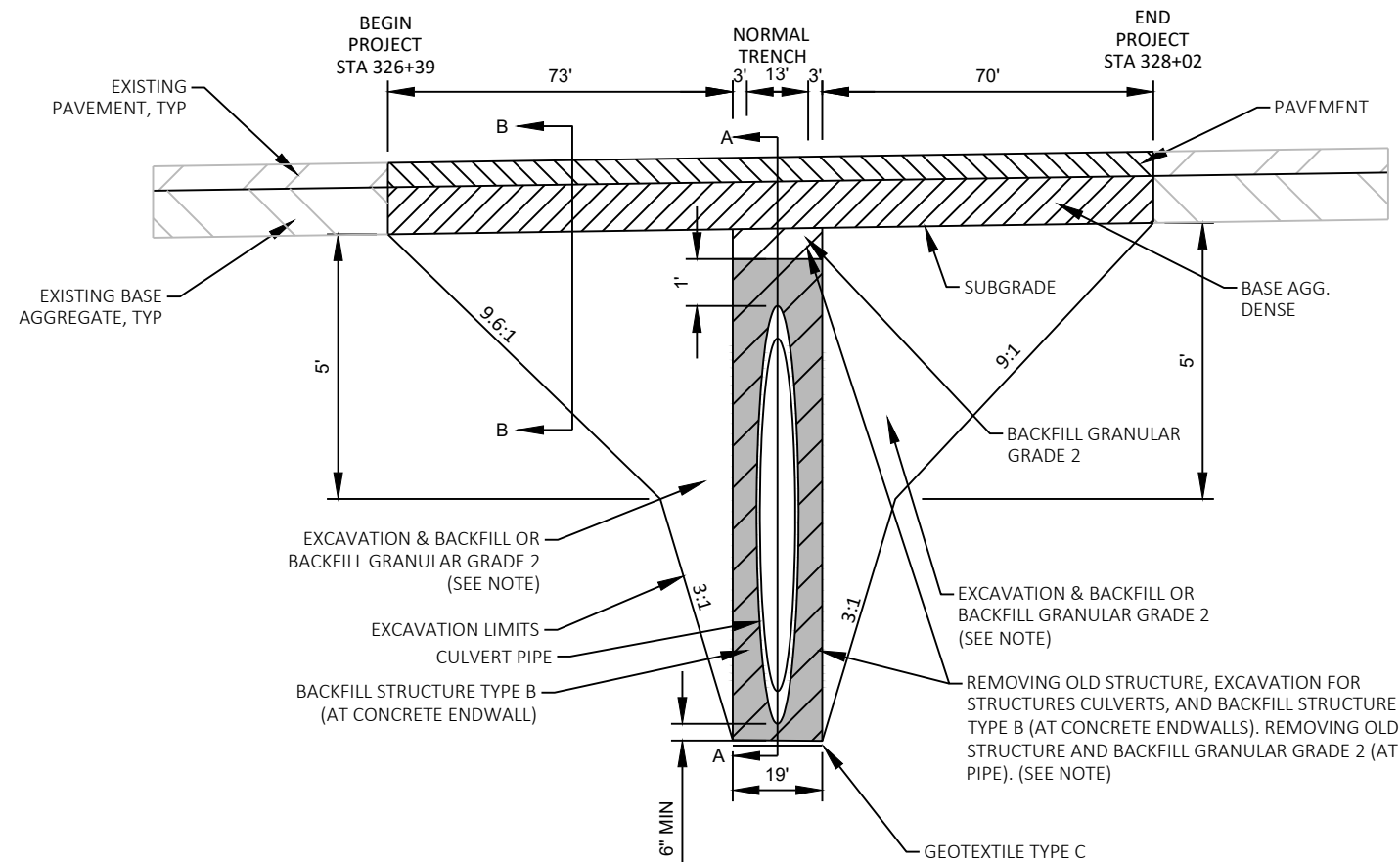


TYPICAL FINISHED SECTION STH 107
STA 1+50 TO STA 2+70

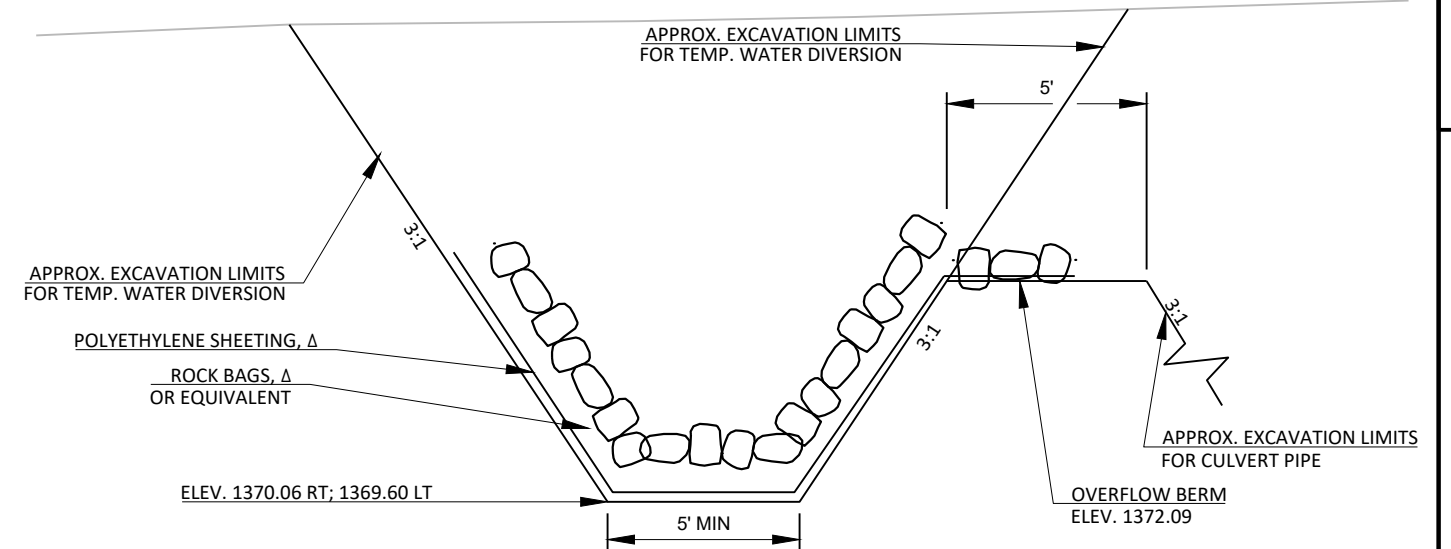
NOTE A; POINT REFERRED TO ON PROFILE.
NOTE B; POINT REFERRED TO ON CROSS SECTIONS.







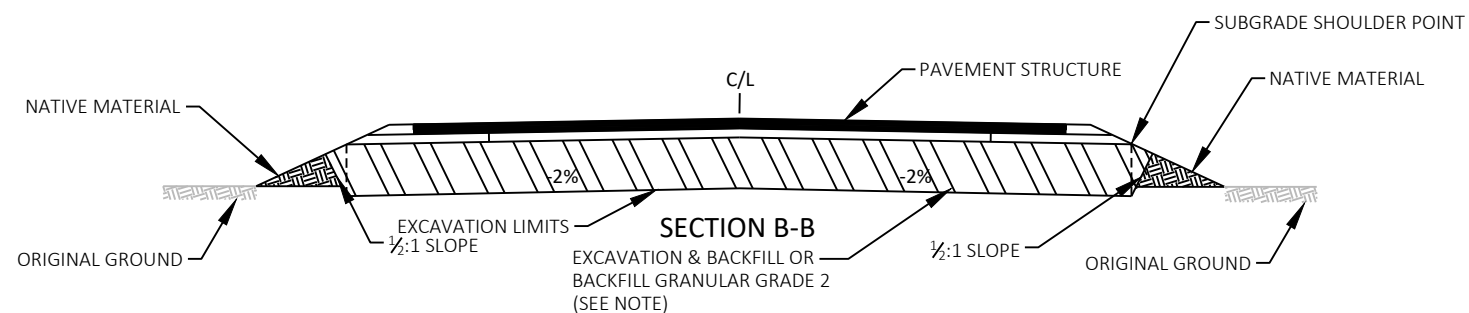
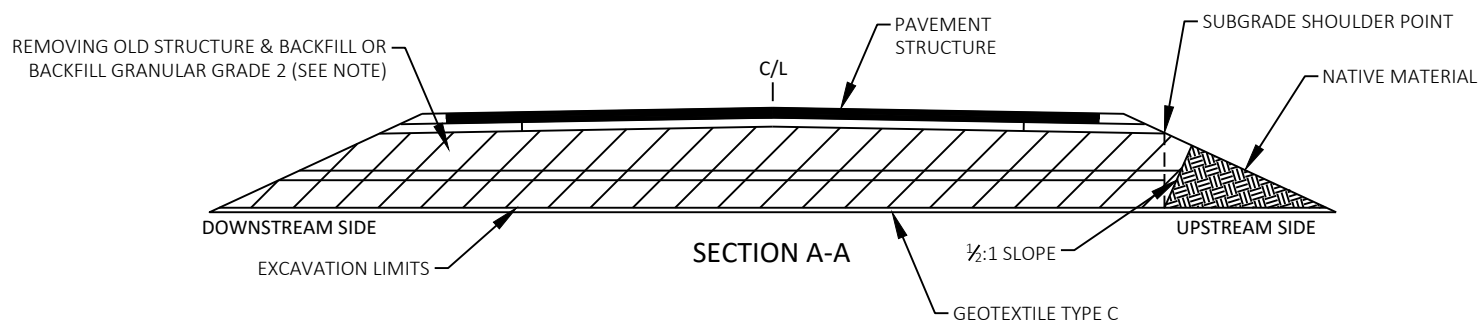
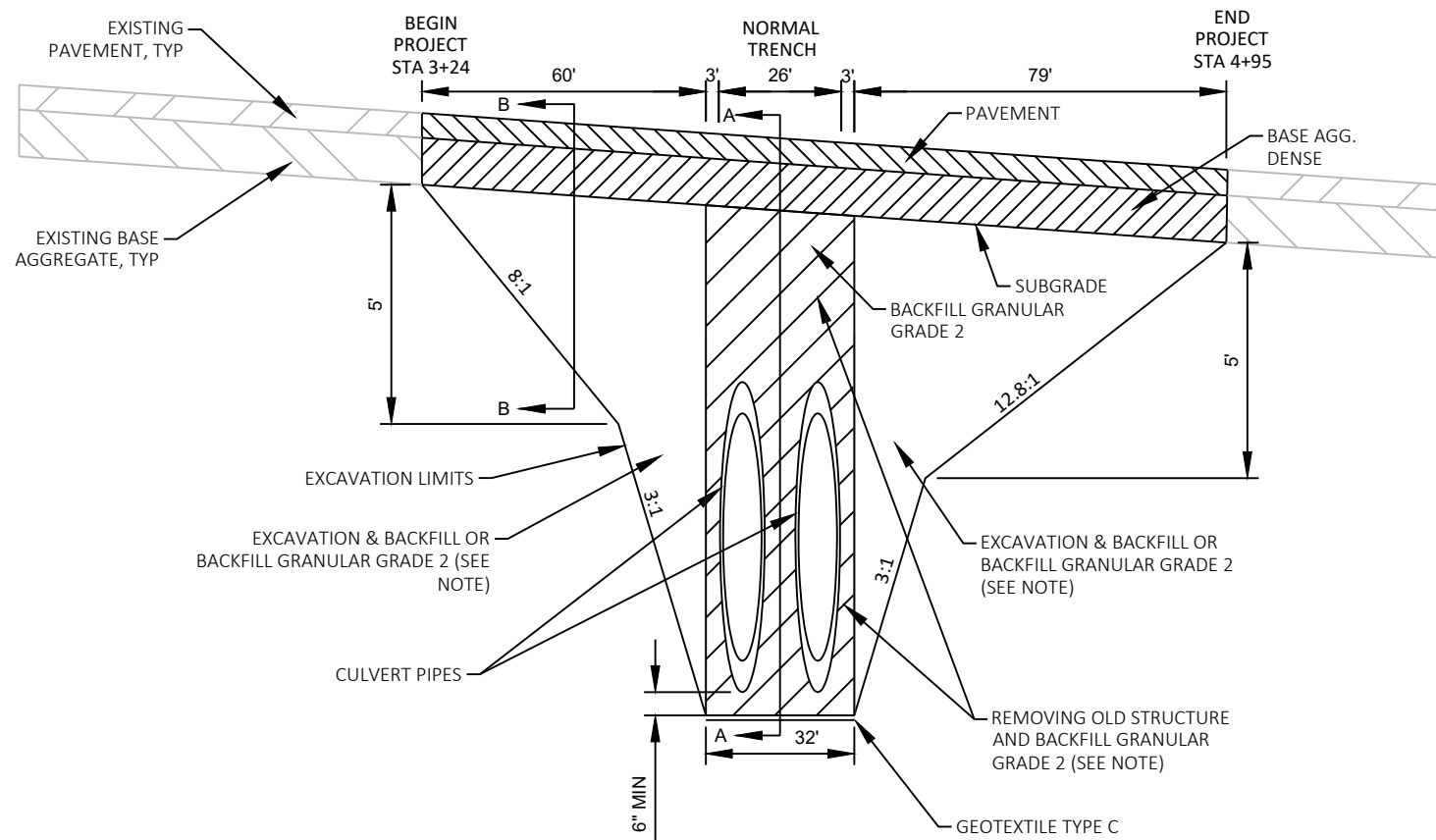
NOTE: EXCAVATION AND BACKFILL INCLUDED UNDER STANDARD PIPE ITEM. UNLESS DETERMINED TO BE UNUSABLE BY THE ENGINEER, ALL MATERIAL REMOVED IN THE TRANSITION CUT (EXCAVATION AREA) AND STRUCTURE EXCAVATIONS TO BE REUSED AS BACKFILL IN ALL AREAS EXCAVATED FOR THE CULVERT AND TRANSITION AREA EXCEPT WHERE BACKFILL GRANULAR GRADE 2 AND BACKFILL STRUCTURE TYPE B IS SHOWN IN THE PIPE REPLACEMENT AND CONCRETE ENDWALL AREAS.



TEMPORARY WATER DIVERSION CHANNEL

STH 64 (C-35-63)
Δ INCIDENTAL TO TEMPORARY WATER DIVERSION

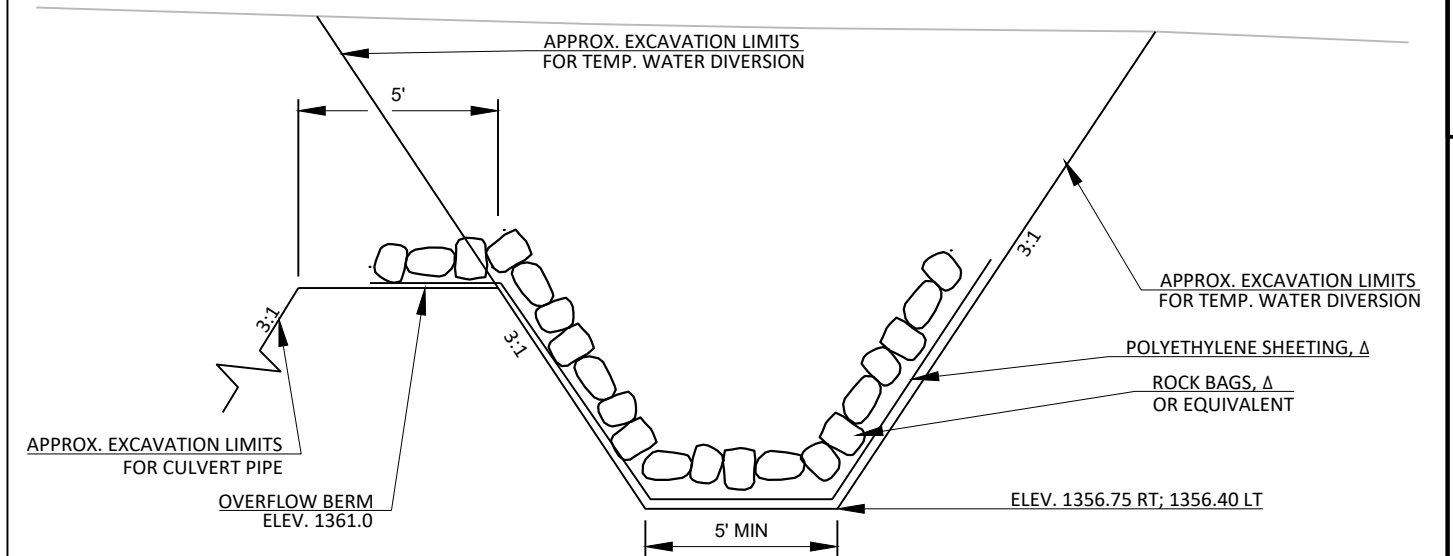
NOTE: EXCEPT FOR MARSH EXCAVATION AND MARSH BACKFILL, EXCAVATION AND BACKFILL FOR THE DIVERSION CHANNEL IS INCLUDED IN THE TEMPORARY WATER DIVERSION ITEM.



CULVERT EXCAVATION AND INSTALLATION DETAIL

STH 64 (C-35-69)

NOTE: EXCAVATION AND BACKFILL INCLUDED UNDER STANDARD PIPE ITEM. UNLESS DETERMINED TO BE UNUSABLE BY THE ENGINEER, ALL MATERIAL REMOVED IN THE TRANSITION CUT (EXCAVATION AREA) AND REMOVING OLD STRUCTURE AREAS TO BE REUSED AS BACKFILL IN ALL AREAS EXCAVATED FOR THE CULVERT AND TRANSITION AREA EXCEPT WHERE BACKFILL GRANULAR GRADE 2 IS SHOWN.



TEMPORARY WATER DIVERSION CHANNEL

STH 64 (C-35-69)

Δ INCIDENTAL TO TEMPORARY WATER DIVERSION

NOTE: EXCEPT FOR MARSH EXCAVATION AND MARSH BACKFILL, EXCAVATION AND BACKFILL FOR THE DIVERSION CHANNEL IS INCLUDED IN THE TEMPORARY WATER DIVERSION ITEM.

PROJECT NO: 1009-44-67

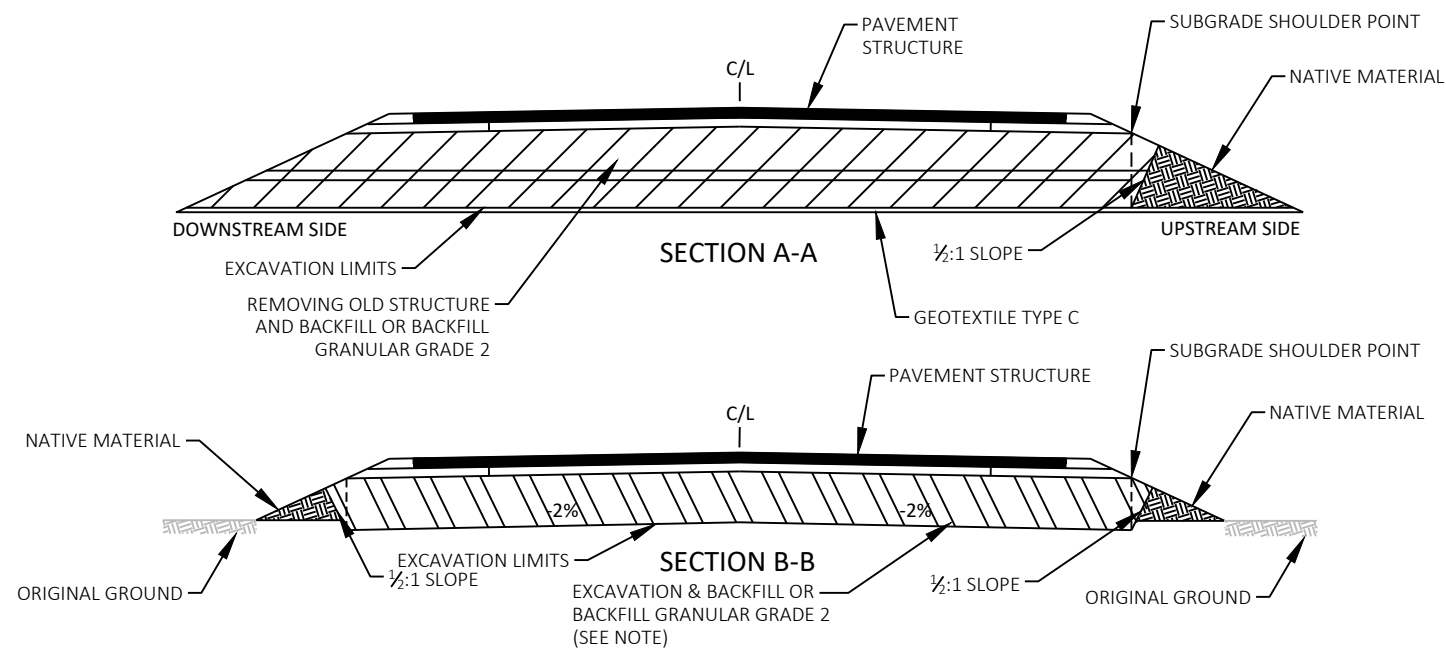
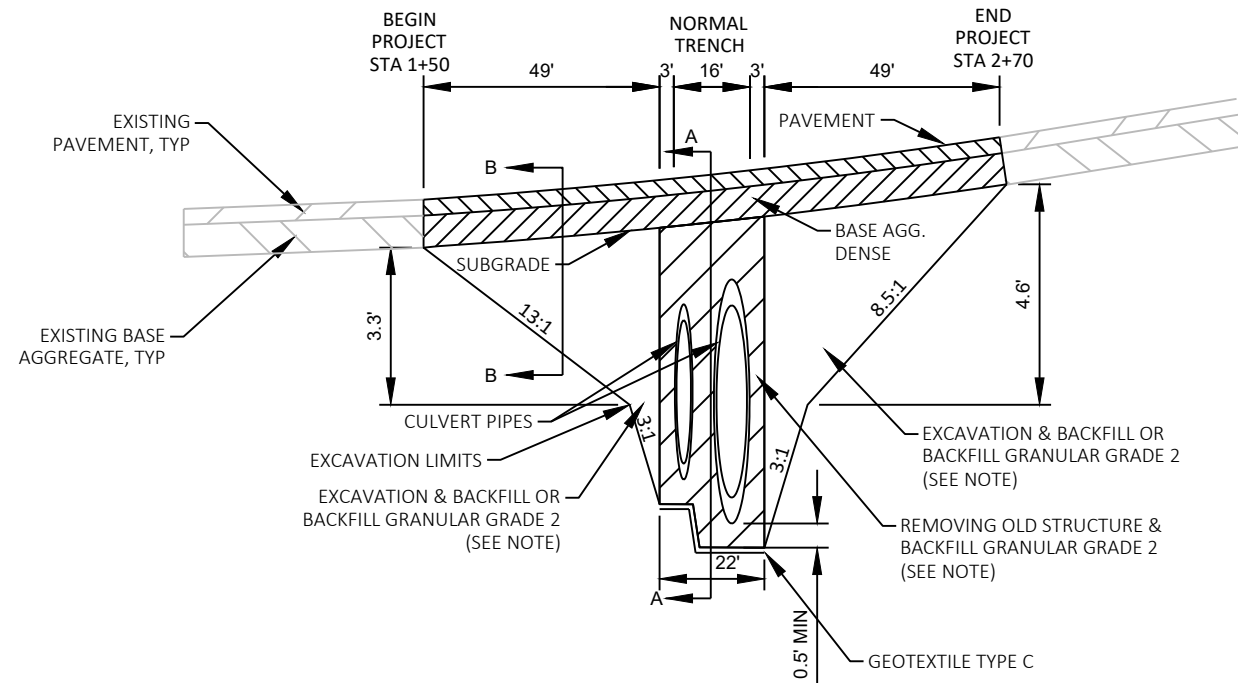
HWY: STH 64

COUNTY: LINCOLN

CONSTRUCTION DETAIL: STH 64 (C-35-69)

SHEET

E



CULVERT EXCAVATION AND INSTALLATION DETAIL

STH 107

NOTE: EXCAVATION AND BACKFILL INCLUDED UNDER STANDARD PIPE BID ITEM. UNLESS DETERMINED TO BE UNUSABLE BY THE ENGINEER, ALL MATERIAL REMOVED IN THE TRANSITION CUT (EXCAVATION AREA) AND REMOVING OLD STRUCTURE AREAS TO BE REUSED AS BACKFILL IN ALL AREAS EXCAVATED FOR THE CULVERT AND TRANSITION AREA EXCEPT WHERE BACKFILL GRANULAR GRADE 2 IS SHOWN.

PROJECT NO: 1009-44-67

HWY: STH 107

COUNTY: LINCOLN

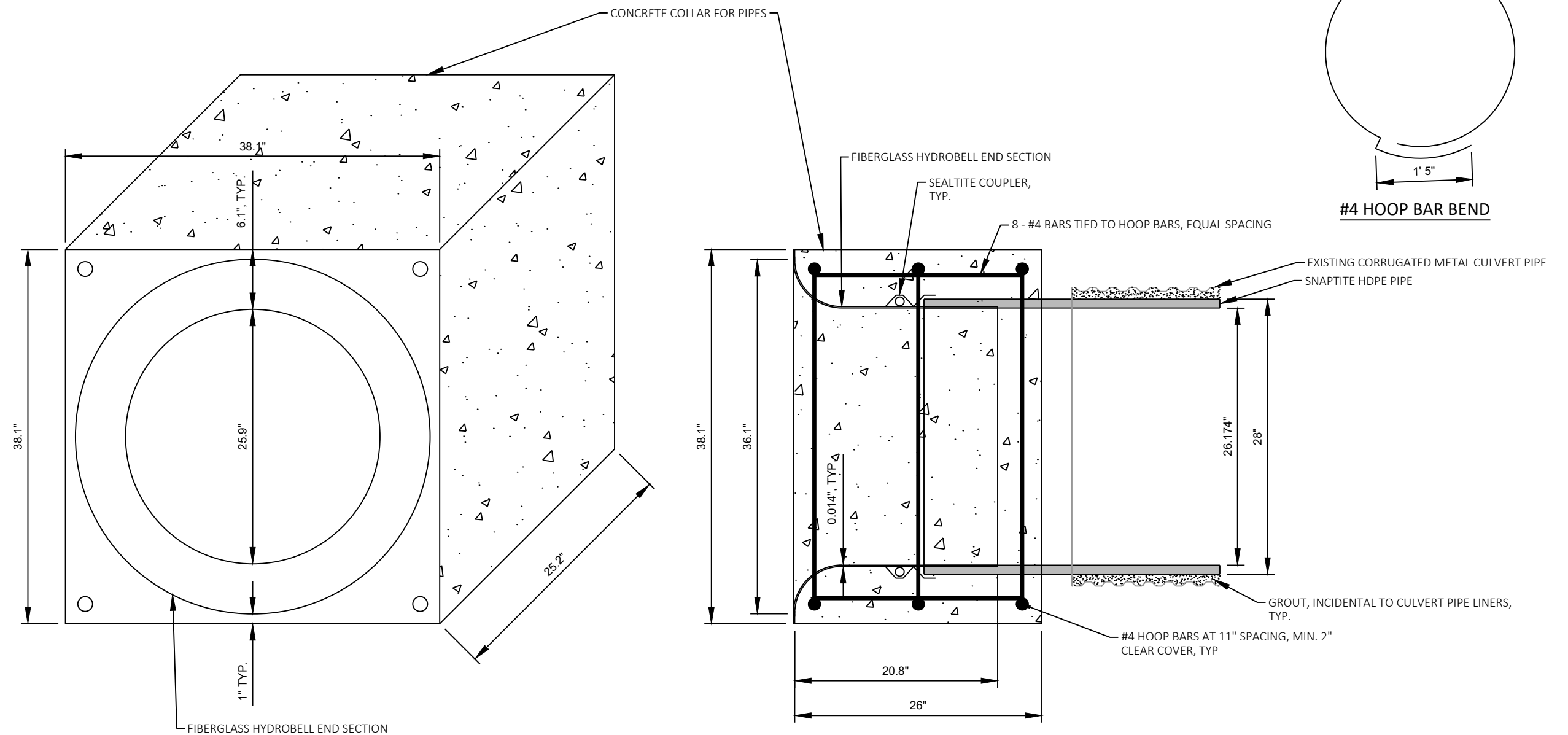
CONSTRUCTION DETAIL: STH 107

SHEET

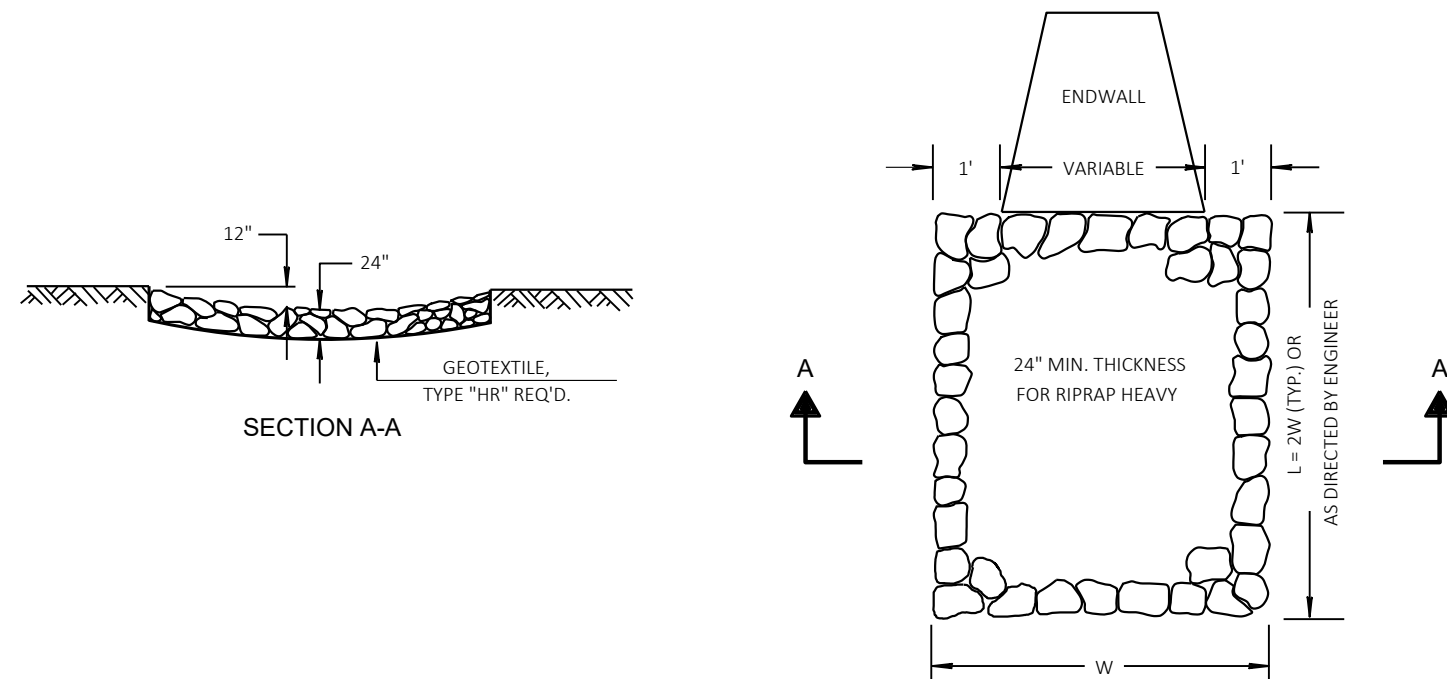
E

NOTE: EXCAVATION AND BACKFILL INCLUDED UNDER STANDARD PIPE ITEM. UNLESS DETERMINED TO BE UNUSABLE BY THE ENGINEER, ALL MATERIAL REMOVED IN THE TRANSITION CUT (EXCAVATION AREA) AND REMOVING SMALL PIPE CULVERTS AREAS TO BE REUSED AS BACKFILL IN ALL AREAS EXCAVATED FOR THE CULVERT AND TRANSITION AREA EXCEPT WHERE BACKFILL GRANULAR GRADE 2 IS SHOWN.

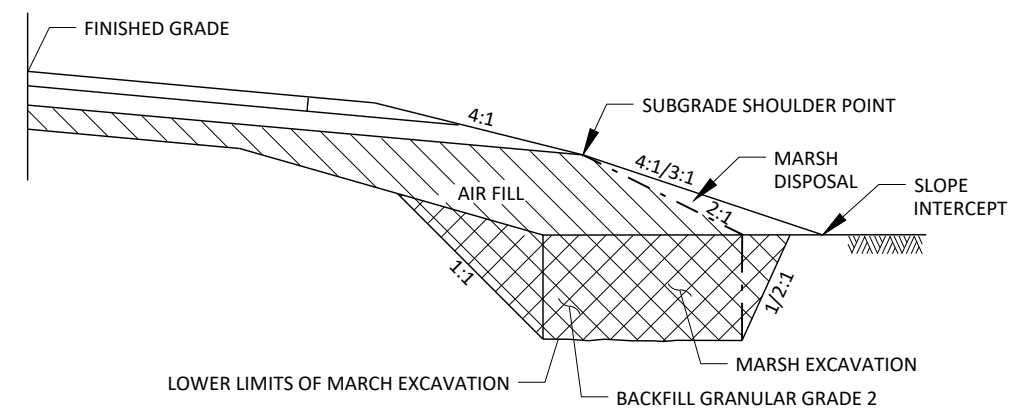
NOTE: EXCEPT FOR MARSH EXCAVATION AND MARSH BACKFILL, EXCAVATION AND BACKFILL FOR THE DIVERSION CHANNEL IS INCLUDED IN THE TEMPORARY WATER DIVERSION ITEM.



CONCRETE COLLAR FOR PIPE
STH 86 CULVERT 500860310 RT



RIPRAP HEAVY TREATMENT AT CULVERTS



TYPICAL MARSH EXCAVATION

PROJECT NO: 1009-44-67 & 9225-06-61

HWY: STH 64, STH 107, & STH 102

COUNTY: LINCOLN/PRICE

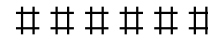
CONSTRUCTION DETAIL: STH 64 (C-35-63),(C-35-69), STH 107 & STH 102

SHEET

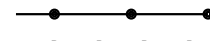
E



LEGEND



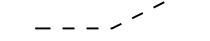
EROSION MAT URBAN CLASS I, TYPE B



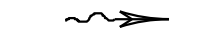
SILT FENCE



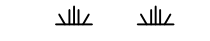
RIP RAP



SLOPE INTERCEPT



SURFACE WATER FLOW



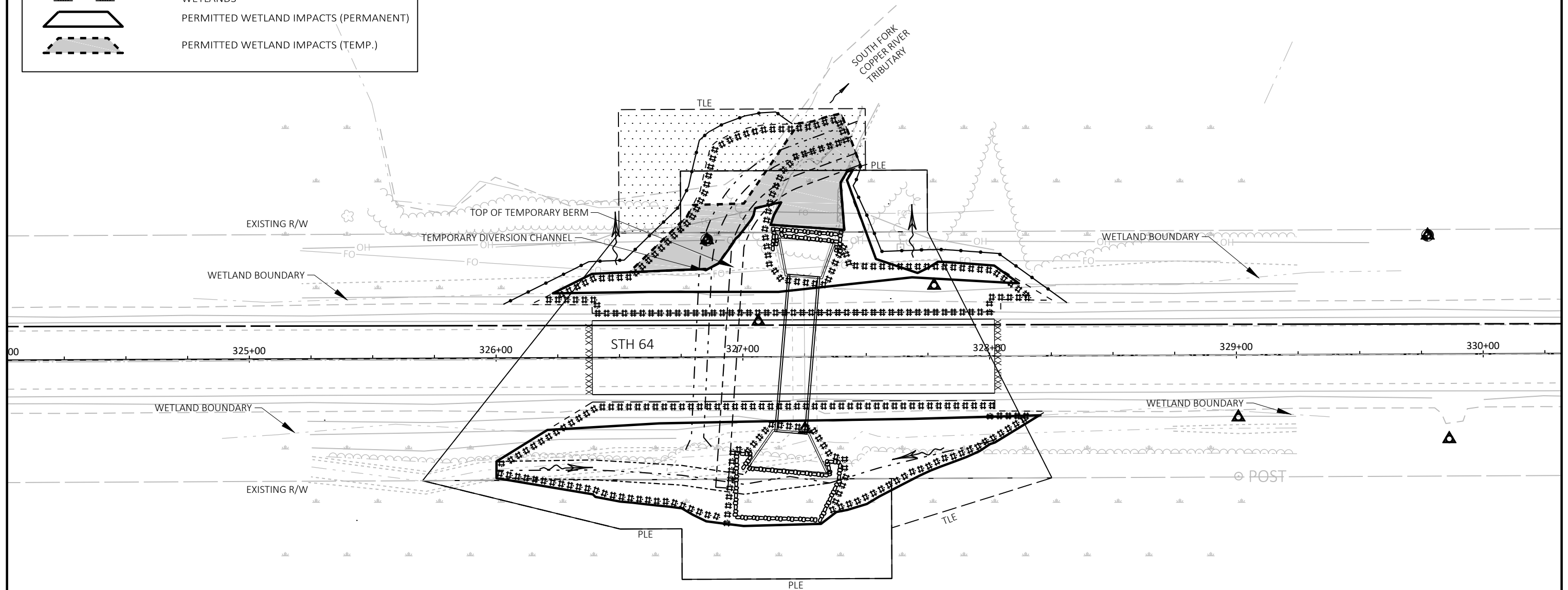
WETLANDS



PERMITTED WETLAND IMPACTS (PERMANENT)



PERMITTED WETLAND IMPACTS (TEMP.)



Q2 = 26 CFS
ELEV Q2 = 1370.74
Q5 = 41 CFS
ELEV Q5 = 1370.93
WATER DEPTH IN CHANNEL = 1.2'
V5 = 5.1 FPS
SEE TEMPORARY WATER DIVERSION CONSTRUCTION DETAIL FOR CHANNEL CONFIGURATION

PROJECT NO: 1009-44-67

HWY: STH 64

COUNTY: LINCOLN

EROSION CONTROL: STH 64 (C-35-63)

SHEET

E

FILE NAME : F:\TR\JOBS\E2271A17\CIVIL 3D 2016 STH 64 WEST\SHEETSPLAN\10094437-022001-EC.DWG
LAYOUT NAME - 10094467-022001-ec

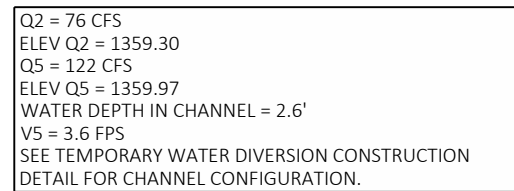
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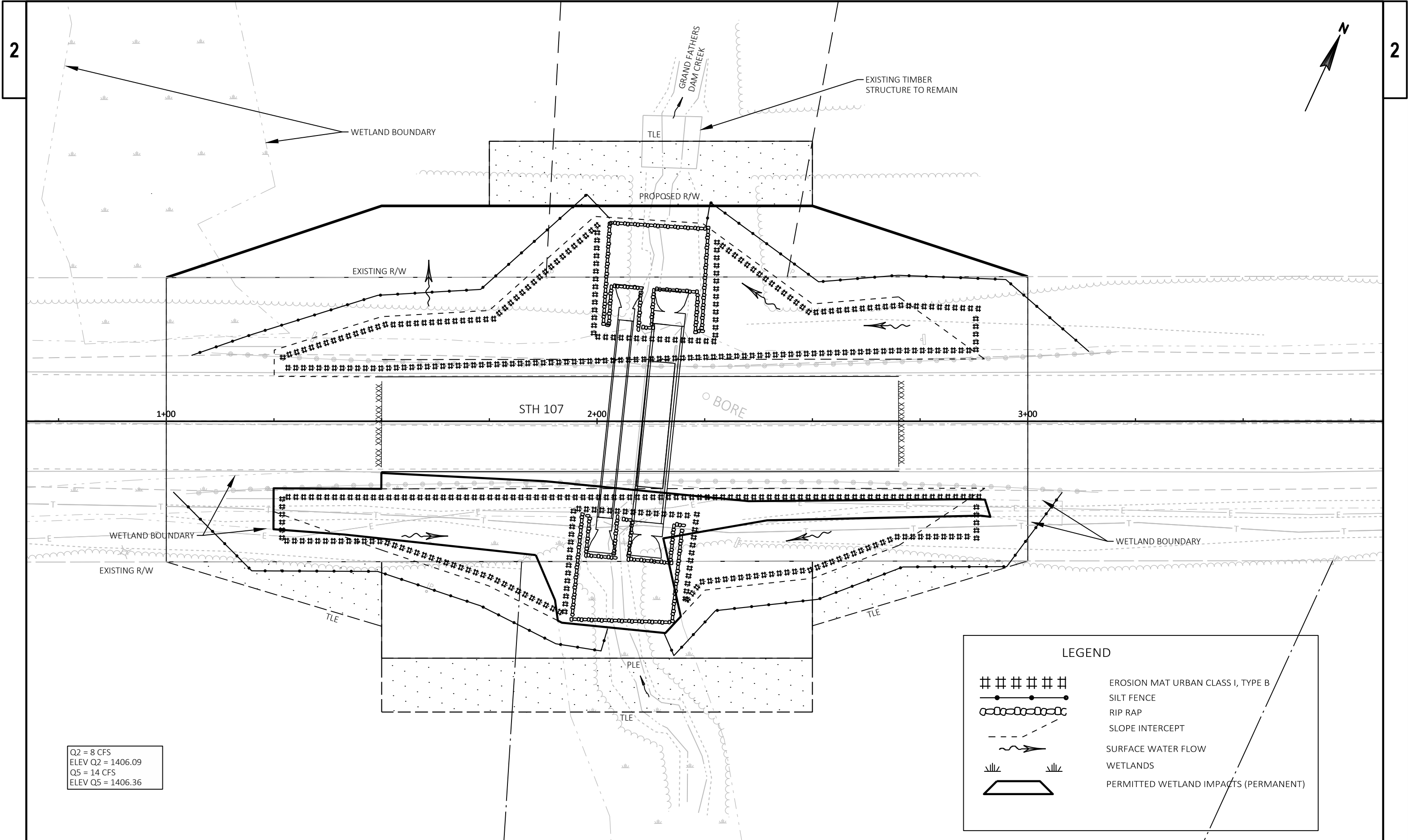
PLOT BY : MATT TOMSOVIC

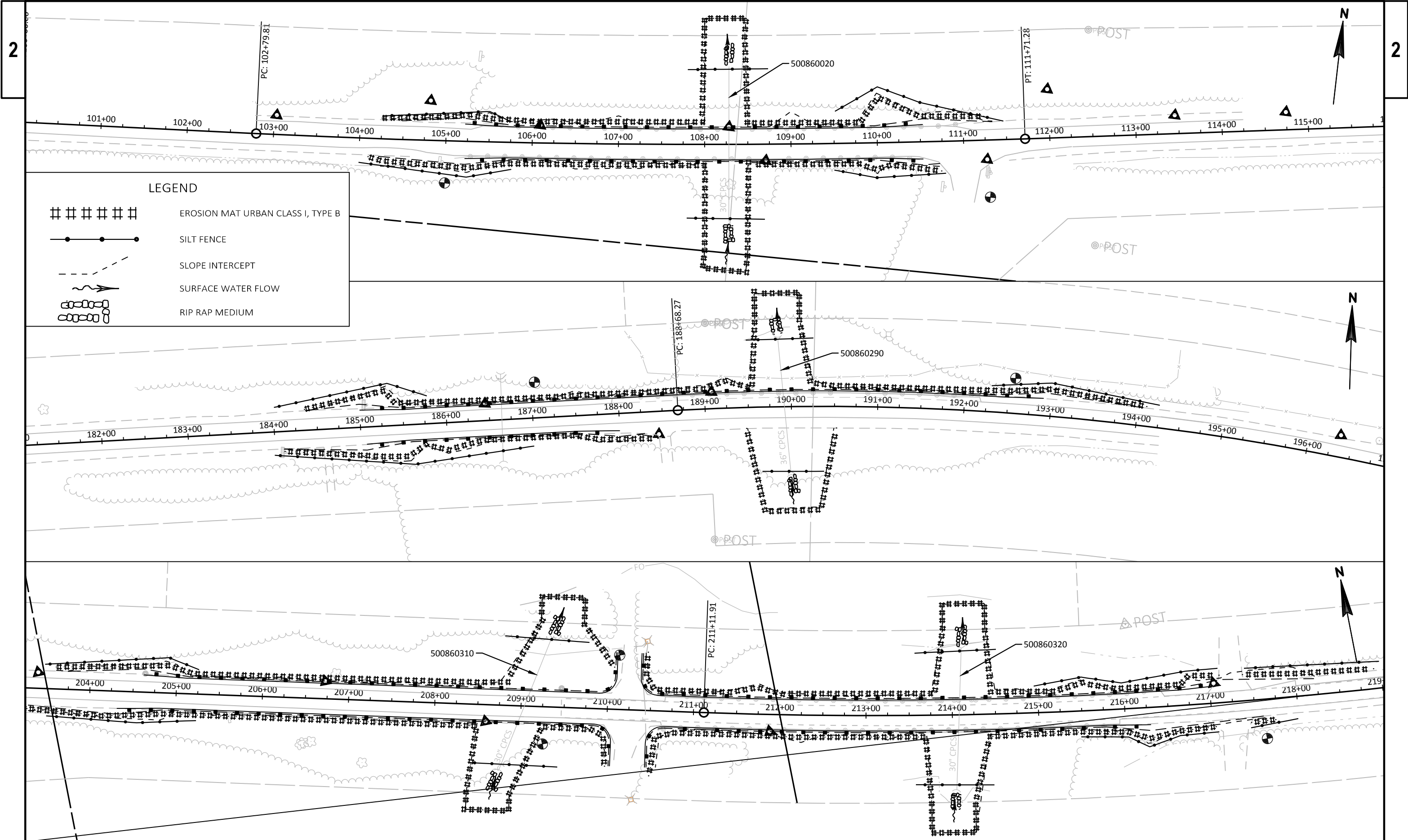
PLOT NAME :

PLOT SCALE : 1 IN:40 FT

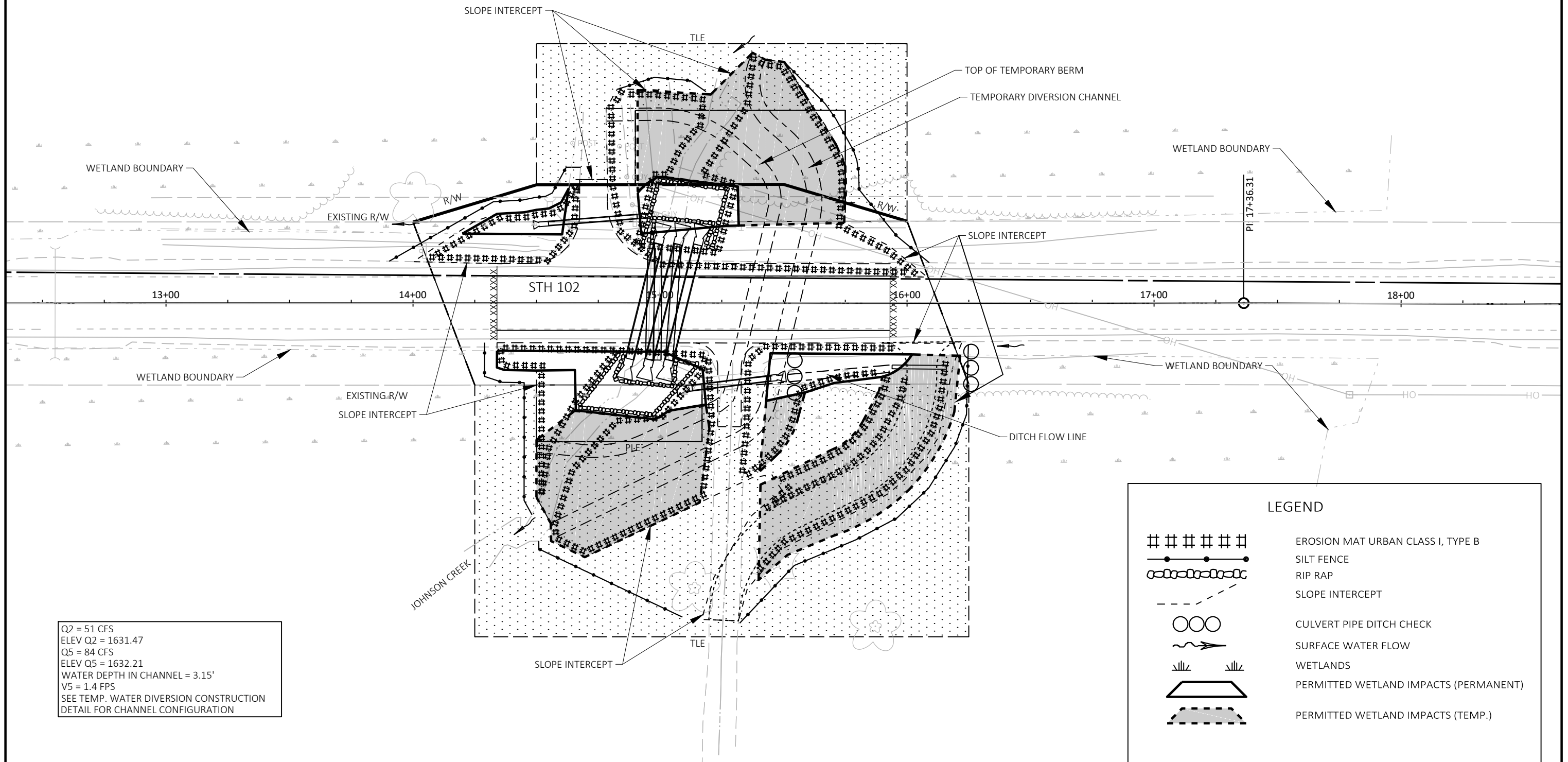
WISDOT/CADDs SHEET 42







PROJECT NO: 9216-07-61	HWY: STH 86	COUNTY: PRICE	EROSION CONTROL STH 86	SHEET E
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PROJECT NO: 9225-06-61

HWY: STH 102

COUNTY: PRICE

EROSION CONTROL STH 102

SHEET

E

FILE NAME : F:\TR\JOBS\E2271A17\CIVIL 3D 2016 STH 102\SHEETSPLAN\92250661-022001-EC.DWG
LAYOUT NAME - 92250661-022005-ec

PLOT DATE : 9/26/2019 11:39 AM

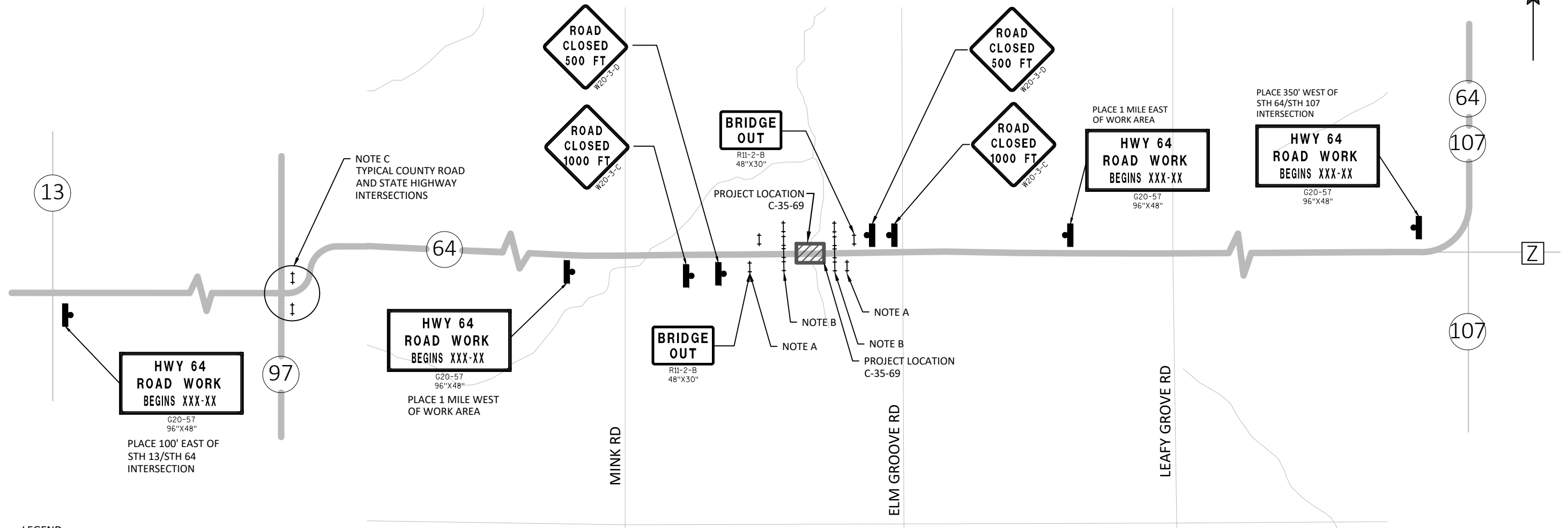
PLOT BY : MATT TOMSOVIC

PLOT NAME :

PLOT SCALE : 1 IN:40 FT

WISDOT/CADD5 SHEET 42





LEGEND

- (00) SIGN NUMBER
(A) TYPE "A" WARNING LIGHT (FLASHING)
POST MOUNTED SIGN
↑ TYPE III BARRICADE
WORK AREA

NOTE A: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL A AND DETAIL E.

NOTE B: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL D.

NOTE C: USE SDD "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES" DETAIL 3 FOR ALL COUNTY ROAD AND STATE HIGHWAY INTERSECTIONS.

SEE DETOUR PLAN FOR ADDITIONAL SIGNING AND INFORMATION.

TRAFFIC CONTROL GENERAL NOTES

1. THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
2. THE SPACING BETWEEN PROPOSED SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.
3. ALL SIGNS SHALL BE 48" x 48" UNLESS OTHERWISE NOTED.
4. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
5. FIXED MESSAGE SIGNS SHALL BE PLACED ONE WEEK IN ADVANCE OF INITIAL ROAD CLOSURE.
6. SEE ADDITIONAL TRAFFIC CONTROL DETAIL SHEETS, DETOUR DETAIL SHEETS AND STANDARD DETAIL DRAWINGS FOR ADDITIONAL TRAFFIC CONTROL REQUIREMENTS.

THIS TRAFFIC CONTROL PLAN IS APPLICABLE DURING THE CLOSURE OF STH 64 FOR C-35-69 AND THE ASSOCIATED DETOUR.

FOR C-35-63 AND C-35-69, CONTRACTOR MUST COMPLETE ONE CULVERT BEFORE STARTING THE SECOND CULVERT.

PROJECT NO: 1009-44-67

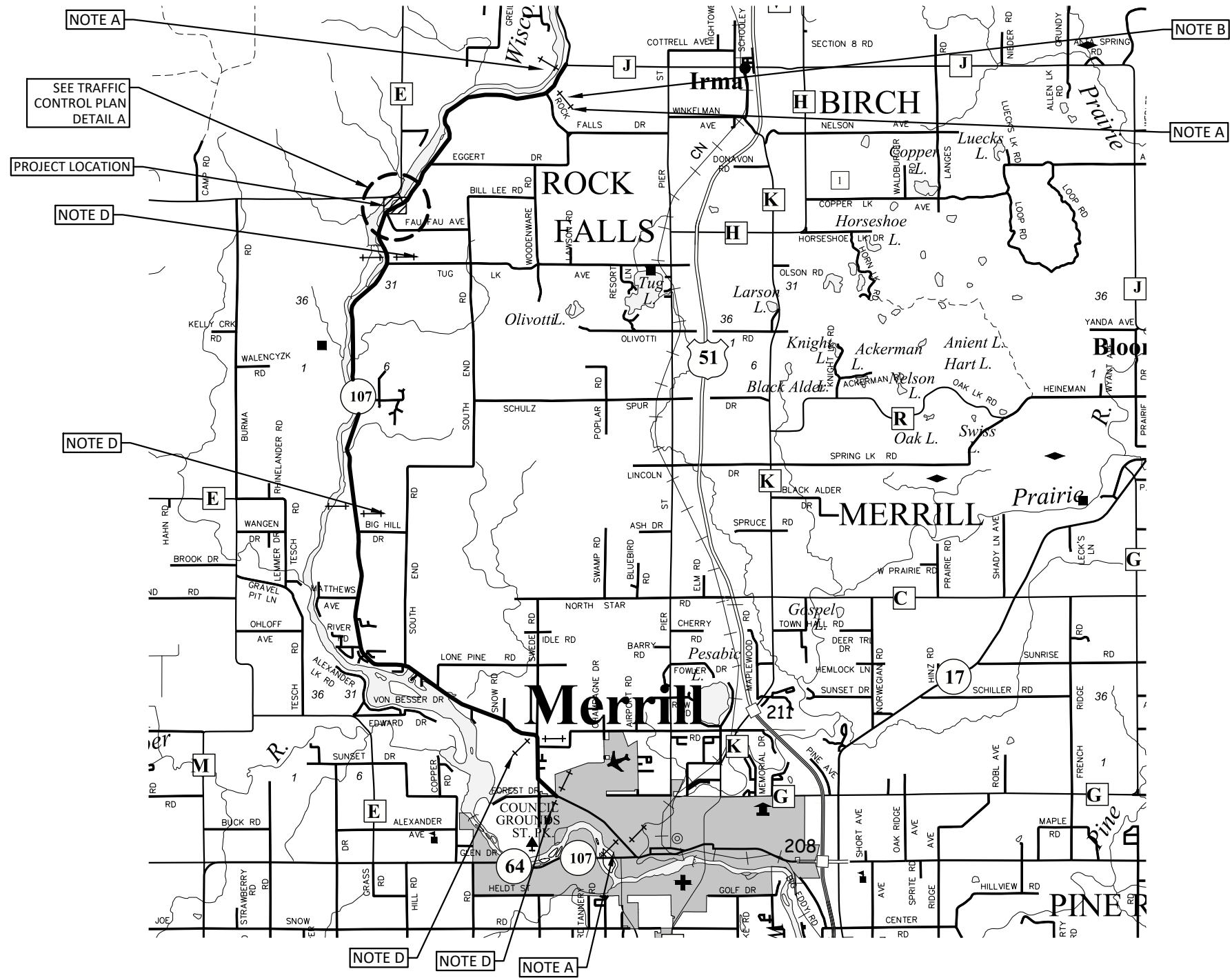
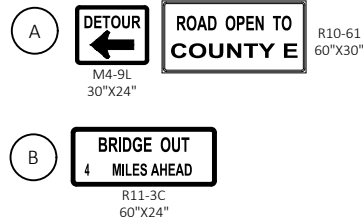
HWY: STH 64

COUNTY: LINCOLN

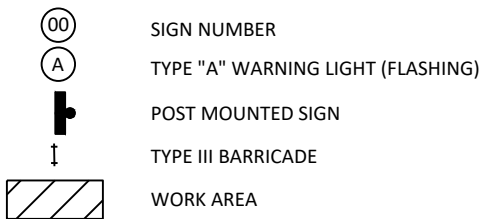
TRAFFIC CONTROL PLAN - STH 64 C-35-69

SHEET

E



LEGEND



TRAFFIC CONTROL GENERAL NOTES

1. THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
2. THE SPACING BETWEEN PROPOSED SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.
3. ALL SIGNS SHALL BE 48" x 48" UNLESS OTHERWISE NOTED.
4. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
5. FIXED MESSAGE SIGNS SHALL BE PLACED ONE WEEK IN ADVANCE OF INITIAL ROAD CLOSURE.
6. SEE DETOUR DETAIL SHEETS AND STANDARD DETAIL DRAWINGS FOR ADDITIONAL TRAFFIC CONTROL REQUIREMENTS.

NOTE A: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL A AND DETAIL E.

NOTE B: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL D.

NOTE C: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL C.

NOTE D: USE SDD "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES" DETAIL 3.

PROJECT NO: 1009-44-67

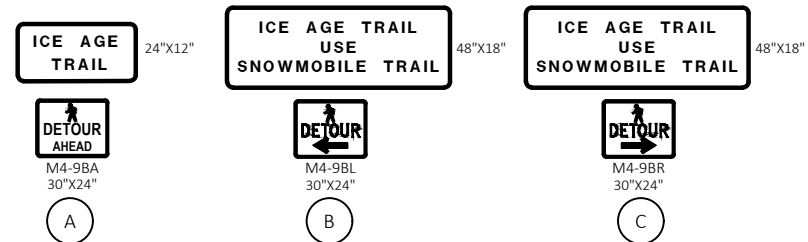
HWY: STH 107

COUNTY: LINCOLN

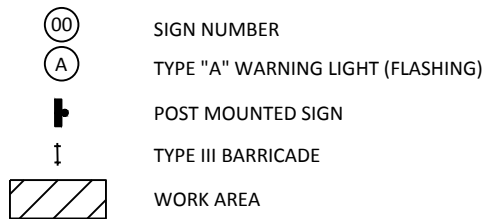
TRAFFIC CONTROL PLAN -STH 107

SHEET

E



LEGEND



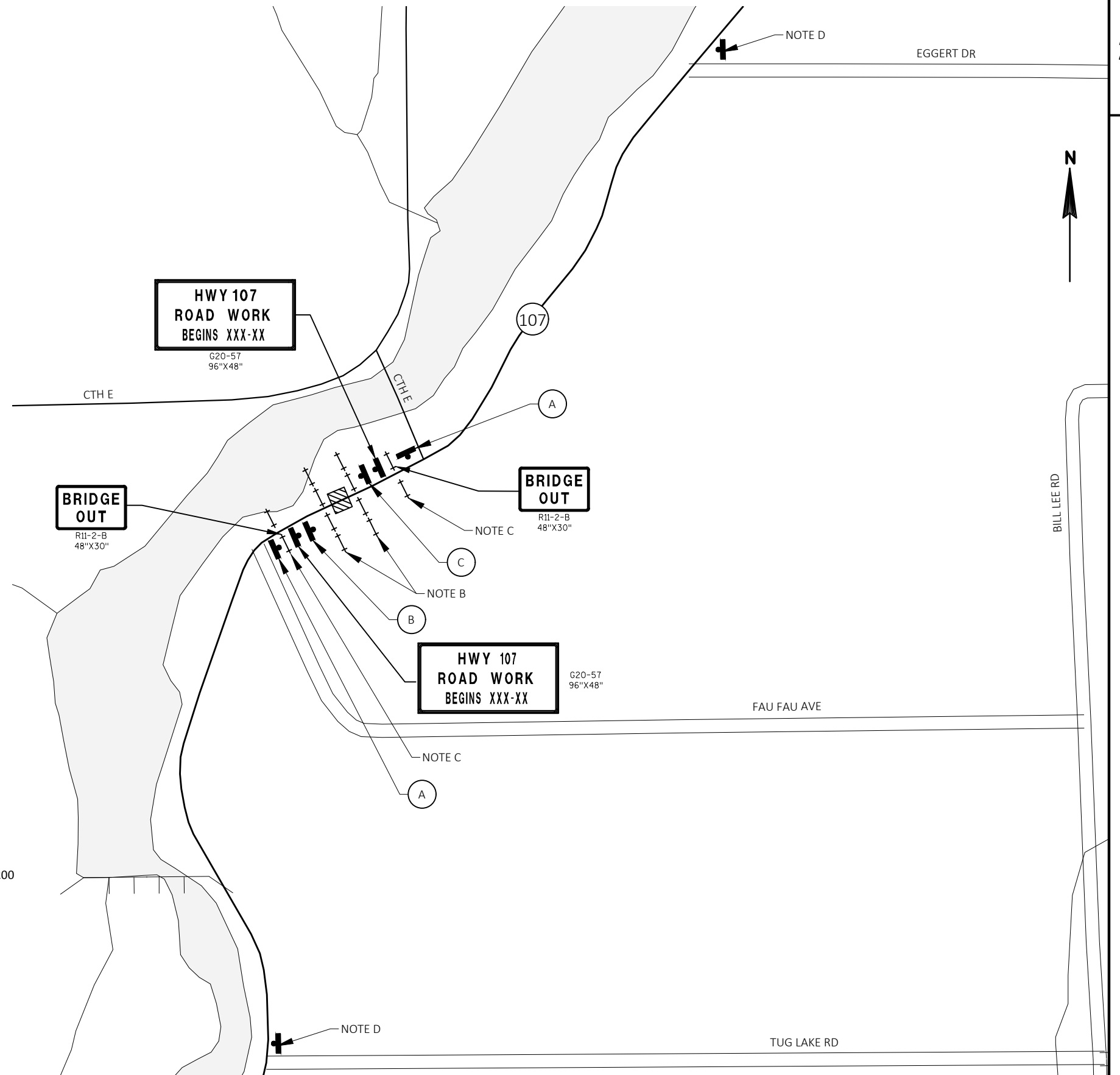
NOTE B: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL D.

NOTE C: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C.

NOTE D: USE SDD "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES" DETAIL 3.

TRAFFIC CONTROL GENERAL NOTES

1. THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
2. THE SPACING BETWEEN PROPOSED SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.
3. ALL SIGNS SHALL BE 48" x 48" UNLESS OTHERWISE NOTED.
4. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
5. FIXED MESSAGE SIGNS SHALL BE PLACED ONE WEEK IN ADVANCE OF INITIAL ROAD CLOSURE.
6. SEE DETOUR DETAIL SHEETS AND STANDARD DETAIL DRAWINGS FOR ADDITIONAL TRAFFIC CONTROL REQUIREMENTS.
7. MAINTAIN PEDESTRIAN ACCESS THRU CONSTRUCTION ZONE USING ADJACENT SNOWMOBILE TRAIL.



DETAIL A

PROJECT NO: 1009-44-67

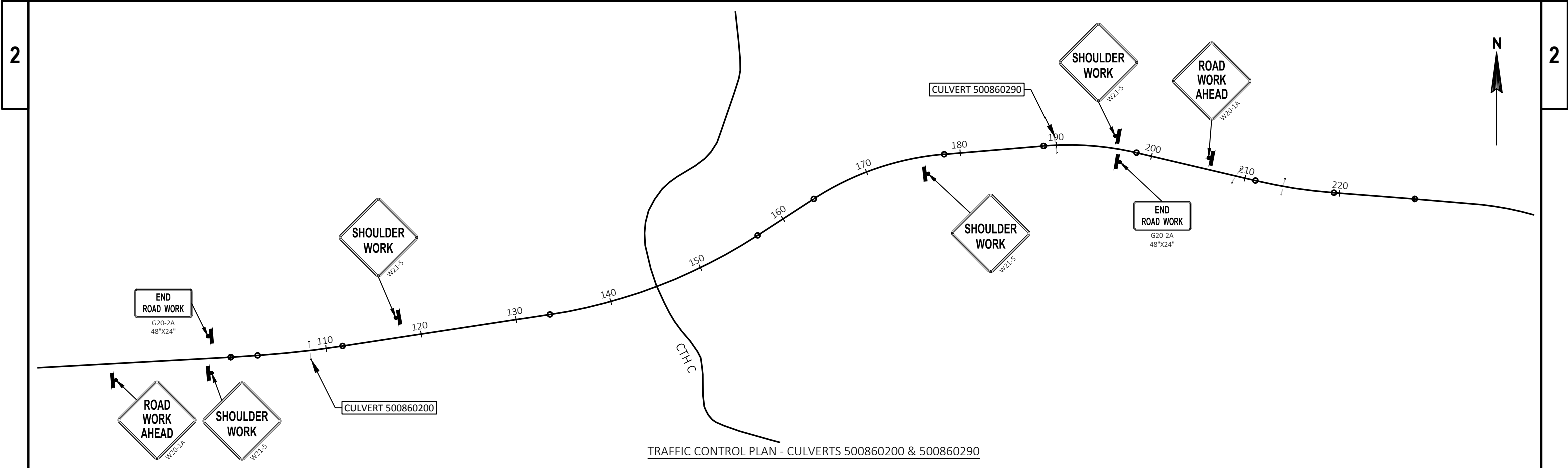
HWY: STH 107

COUNTY: LINCOLN

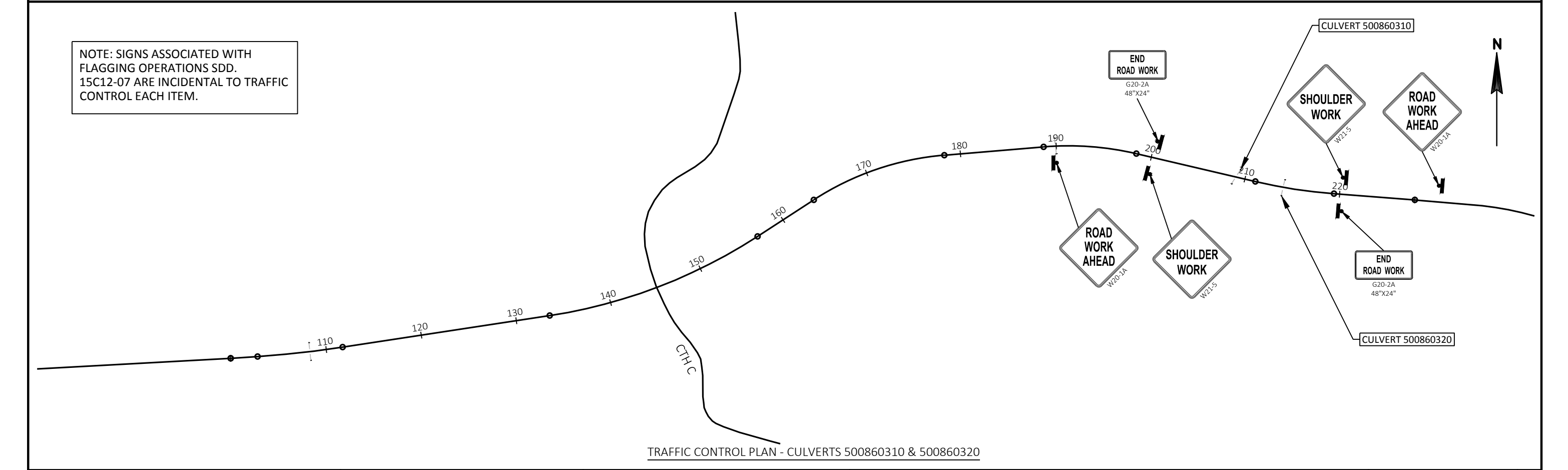
TRAFFIC CONTROL PLAN - STH 107 DETAIL A

SHEET

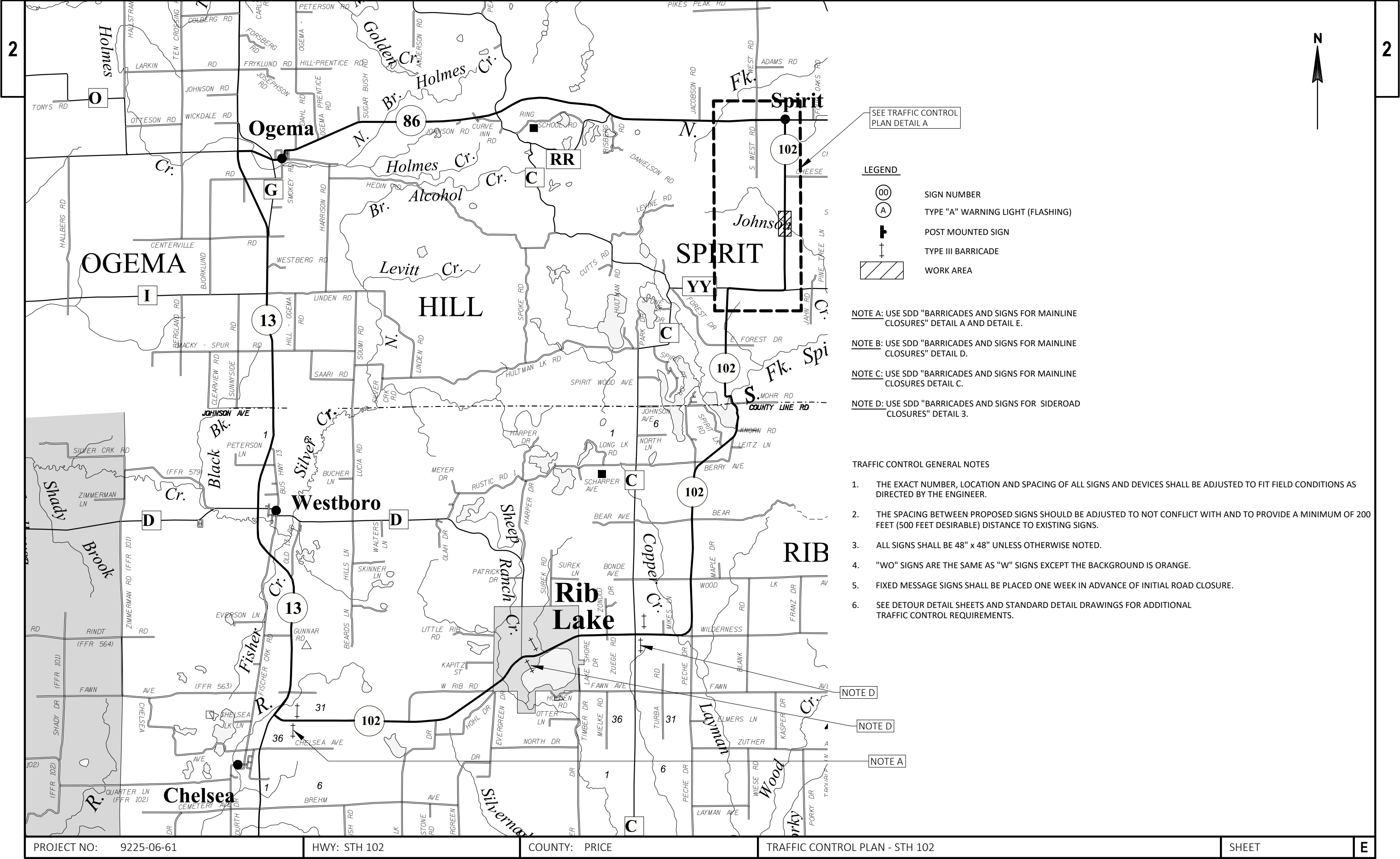
E

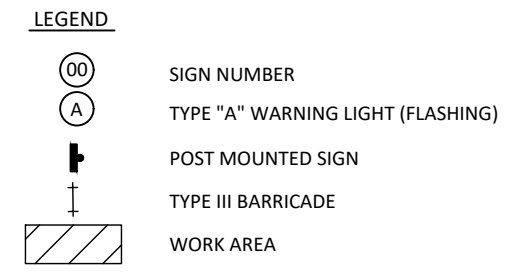
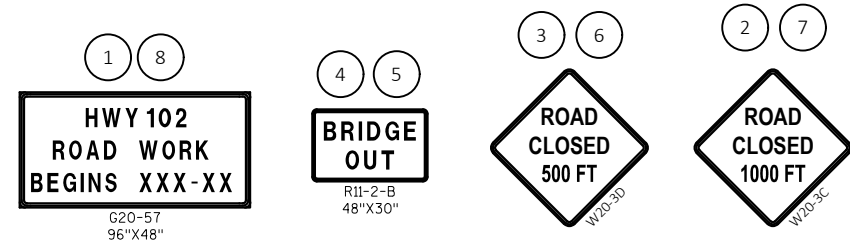
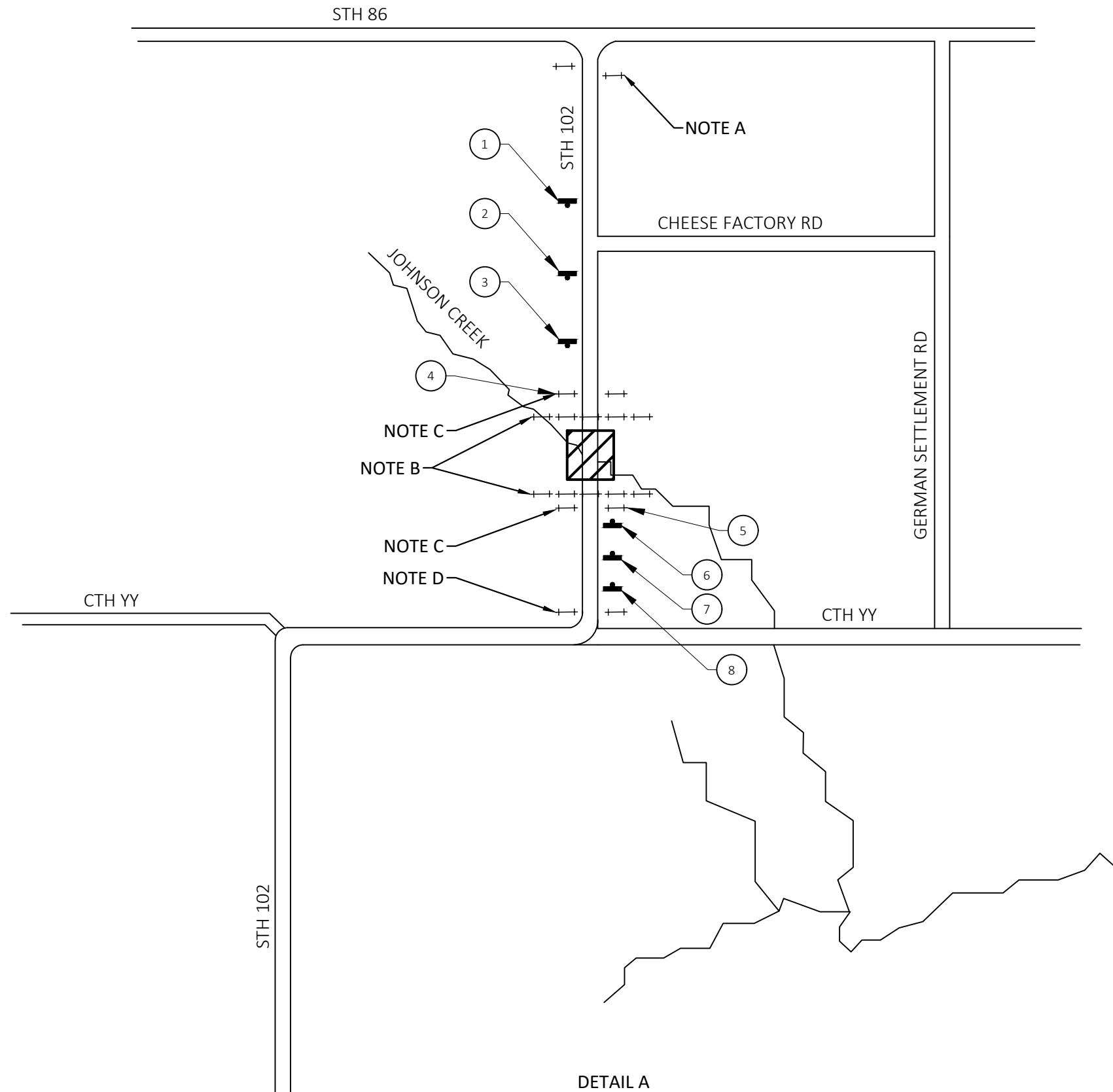


NOTE: SIGNS ASSOCIATED WITH
FLAGGING OPERATIONS SDD.
15C12-07 ARE INCIDENTAL TO TRAFFIC
CONTROL EACH ITEM.



PROJECT NO: 9216-07-61	HWY: STH 86	COUNTY: PRICE	TRAFFIC CONTROL PLAN - STH 86	SHEET	E
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NOTE A: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL A AND DETAIL E.

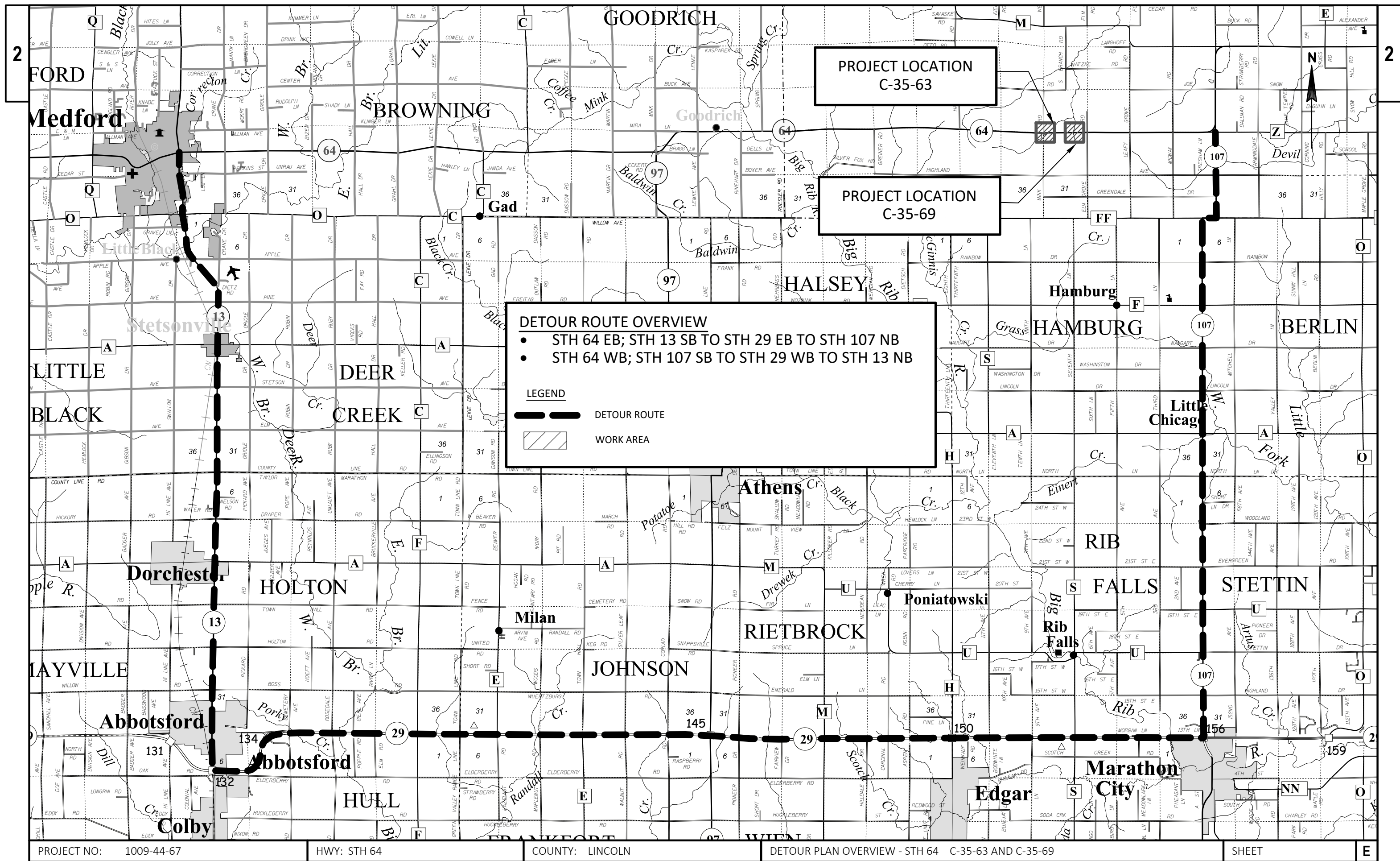
NOTE B: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL D.

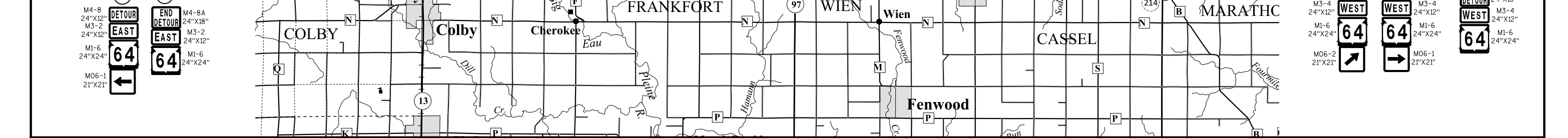
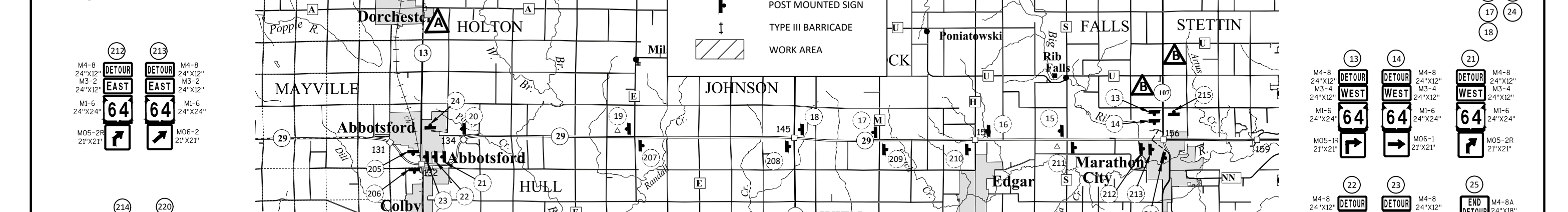
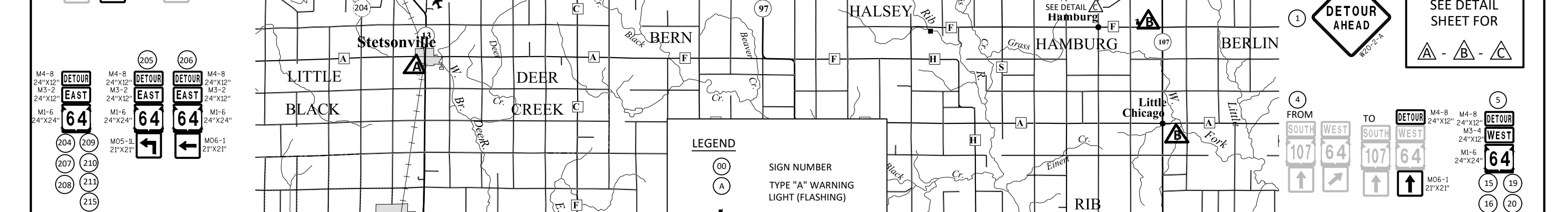
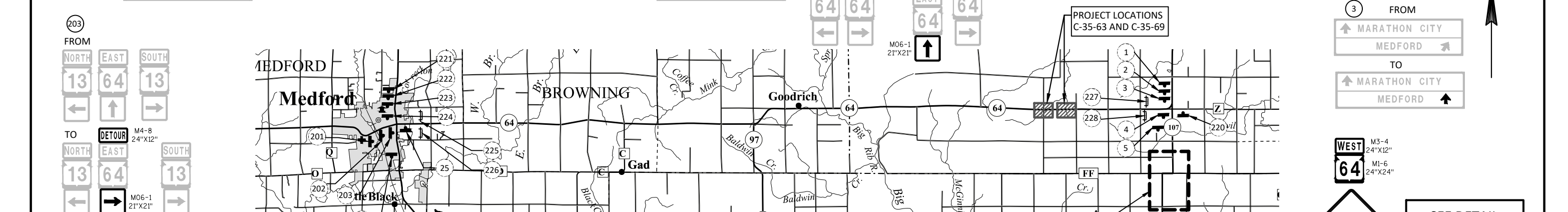
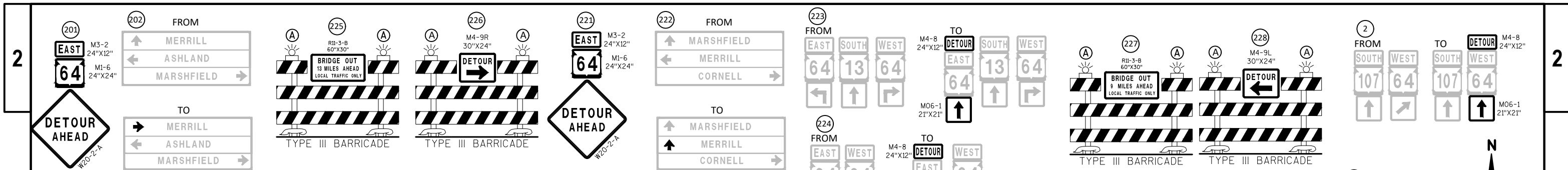
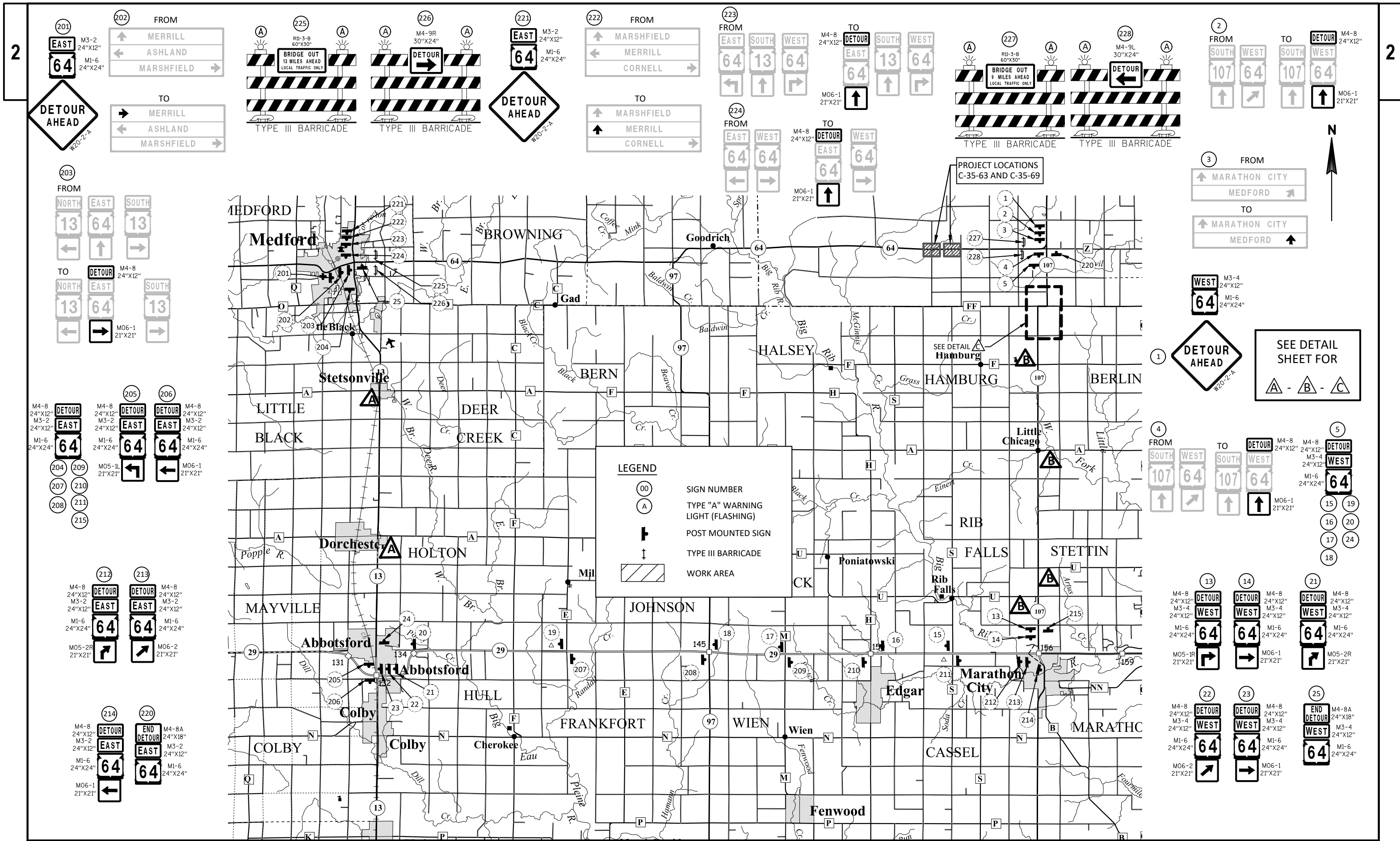
NOTE C: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL C.

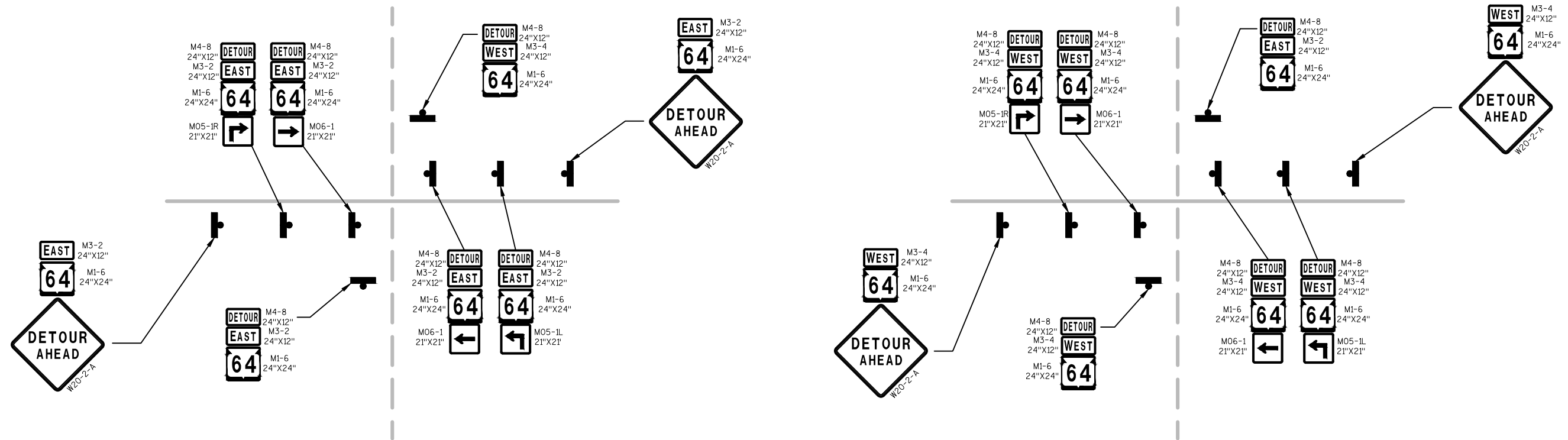
NOTE D: USE SDD "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES" DETAIL 3.

- TRAFFIC CONTROL GENERAL NOTES**
1. THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
 2. THE SPACING BETWEEN PROPOSED SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.
 3. ALL SIGNS SHALL BE 48" x 48" UNLESS OTHERWISE NOTED.
 4. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
 5. FIXED MESSAGE SIGNS SHALL BE PLACED ONE WEEK IN ADVANCE OF INITIAL ROAD CLOSURE.
 6. SEE DETOUR DETAIL SHEETS AND STANDARD DETAIL DRAWINGS FOR ADDITIONAL TRAFFIC CONTROL REQUIREMENTS.

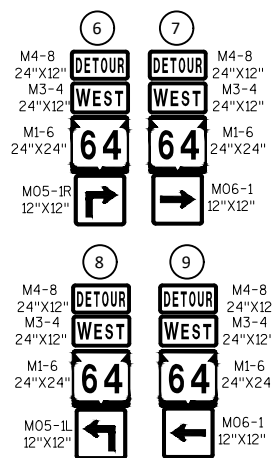
DETAIL A



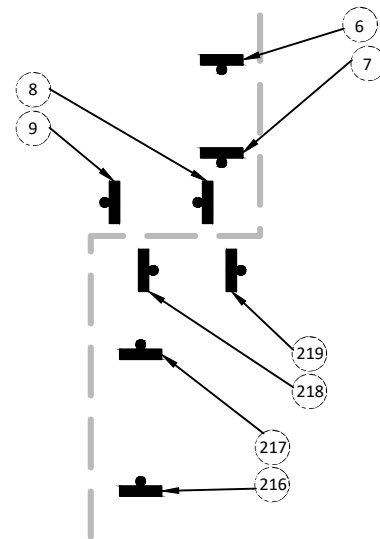
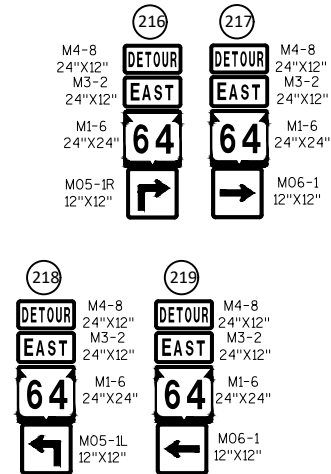




SIDEROAD TYPICAL A



SIDEROAD TYPICAL B



DETAIL C

LEGEND

- DETOUR ROUTE
- SIGN NUMBER
- POST MOUNTED SIGN
- TYPE III BARRICADE

PROJECT NO: 1009-44-67

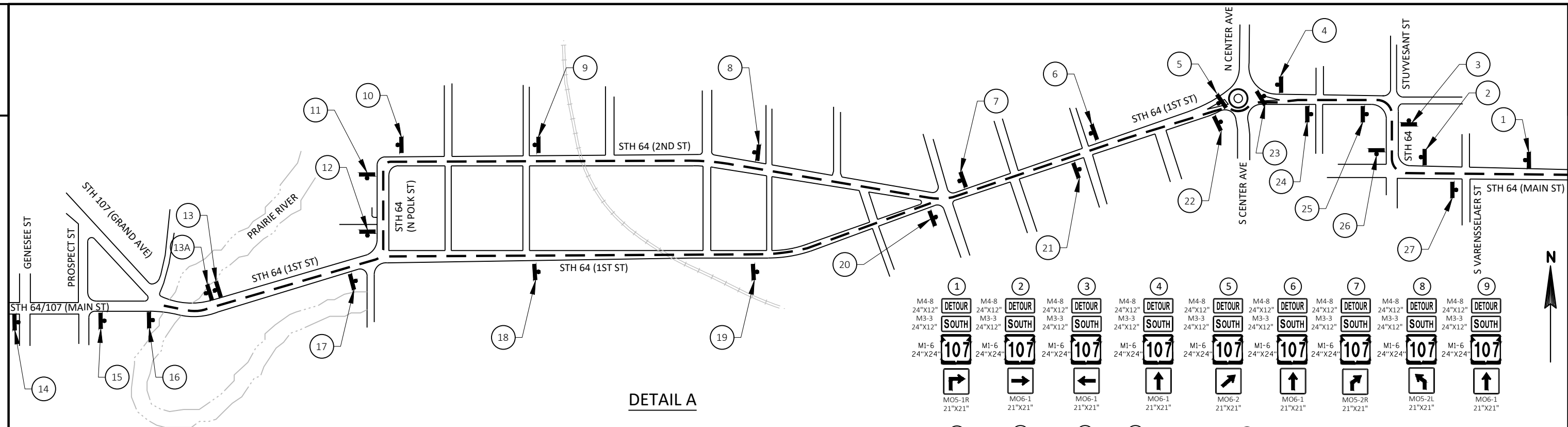
HWY: STH 64

COUNTY: LINCOLN

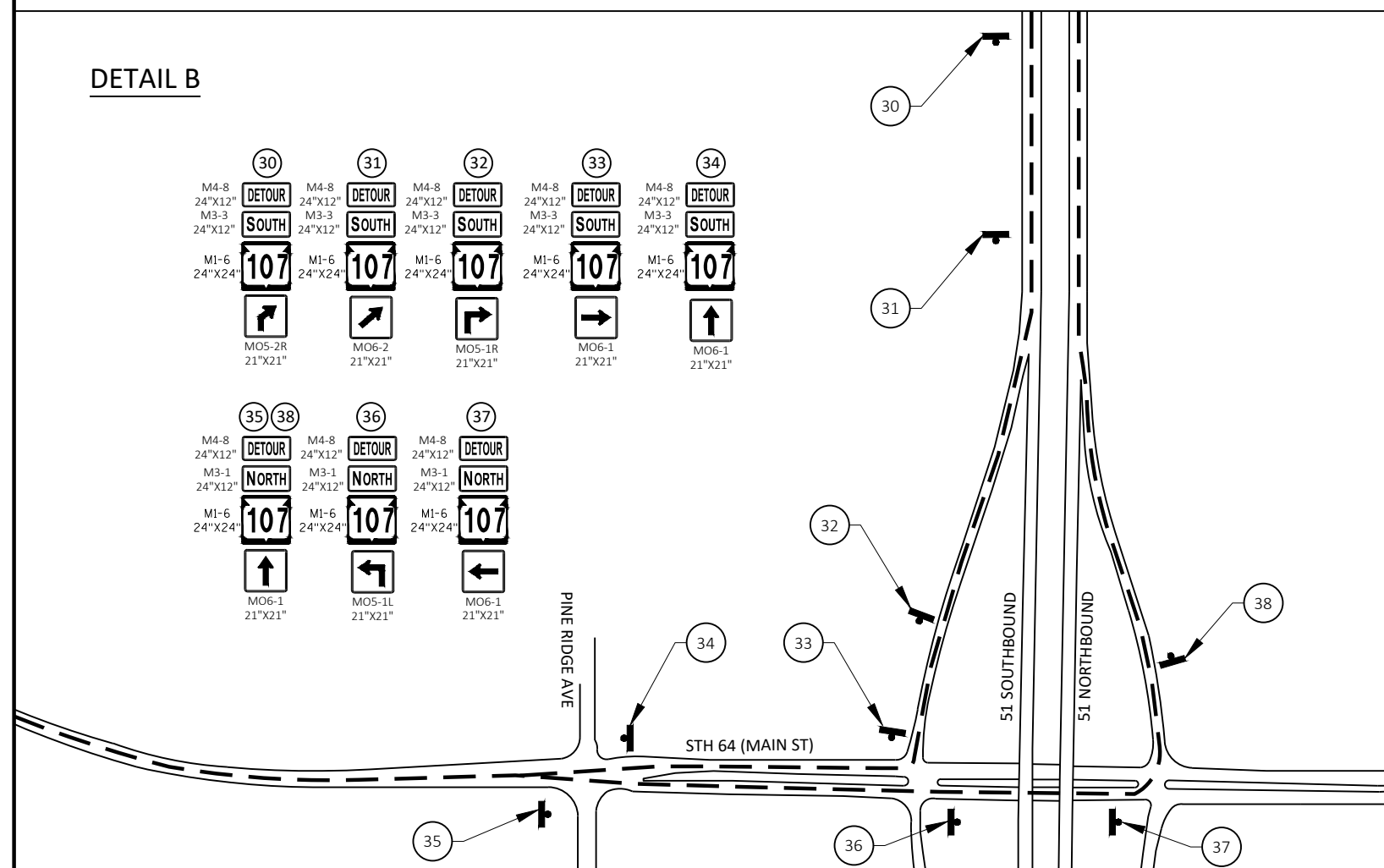
DETOUR PLAN DETAIL - A - B - C STH 64 C-35-63 AND C-35-69

SHEET

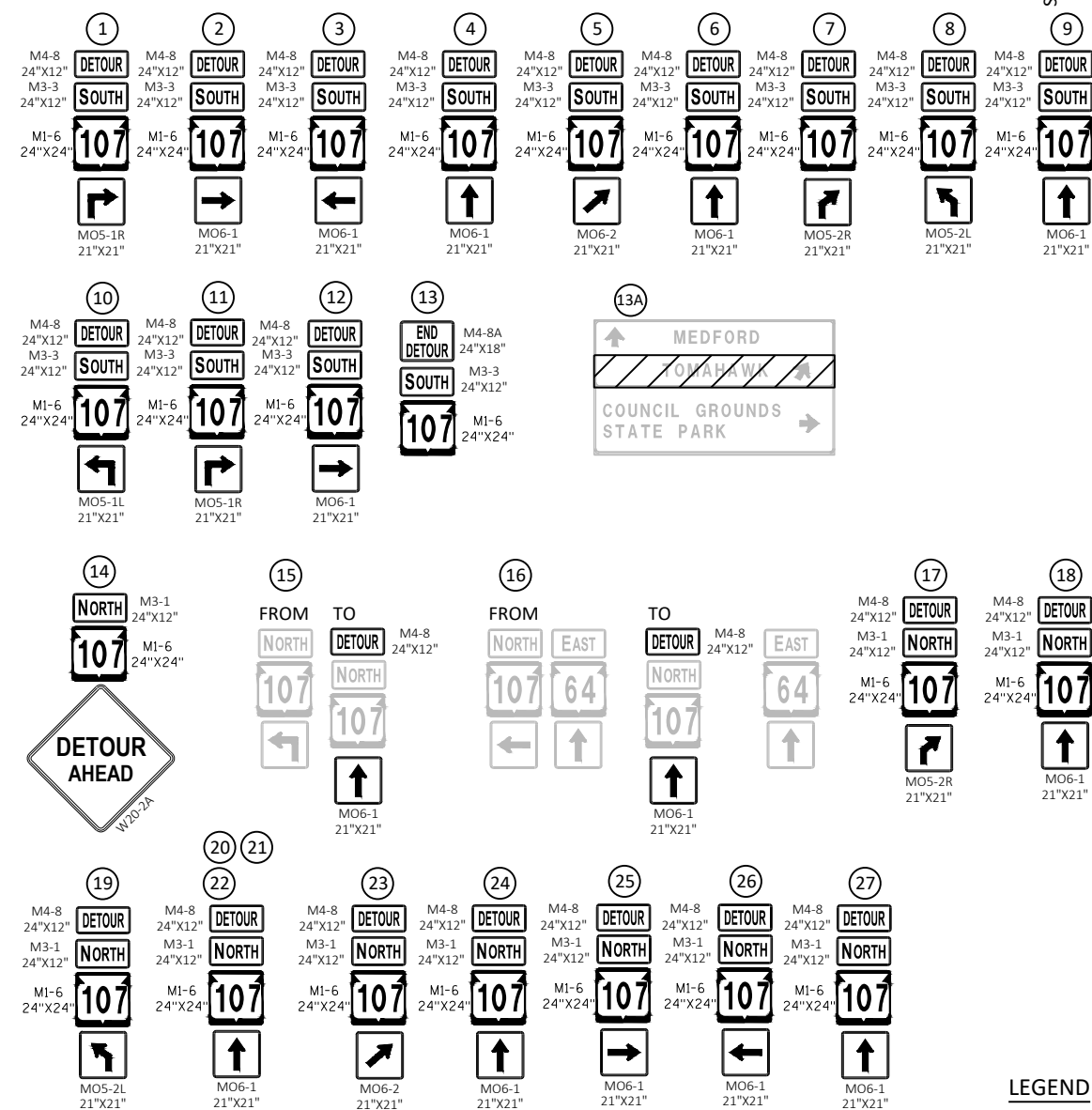
E



DETAIL A



DETAIL B



LEGEND

-  SIGN NUMBER
 POST MOUNTED SIGN
 DETOUR ROUTE

4142

M4-8
24"X12"

DETOUR

M3-3
24"X12"

SOUTH

M1-6
24"X24"

107

MO6-1
21"X21"

↑

4344

M4-8
24"X12"

DETOUR

M3-1
24"X12"

NORTH

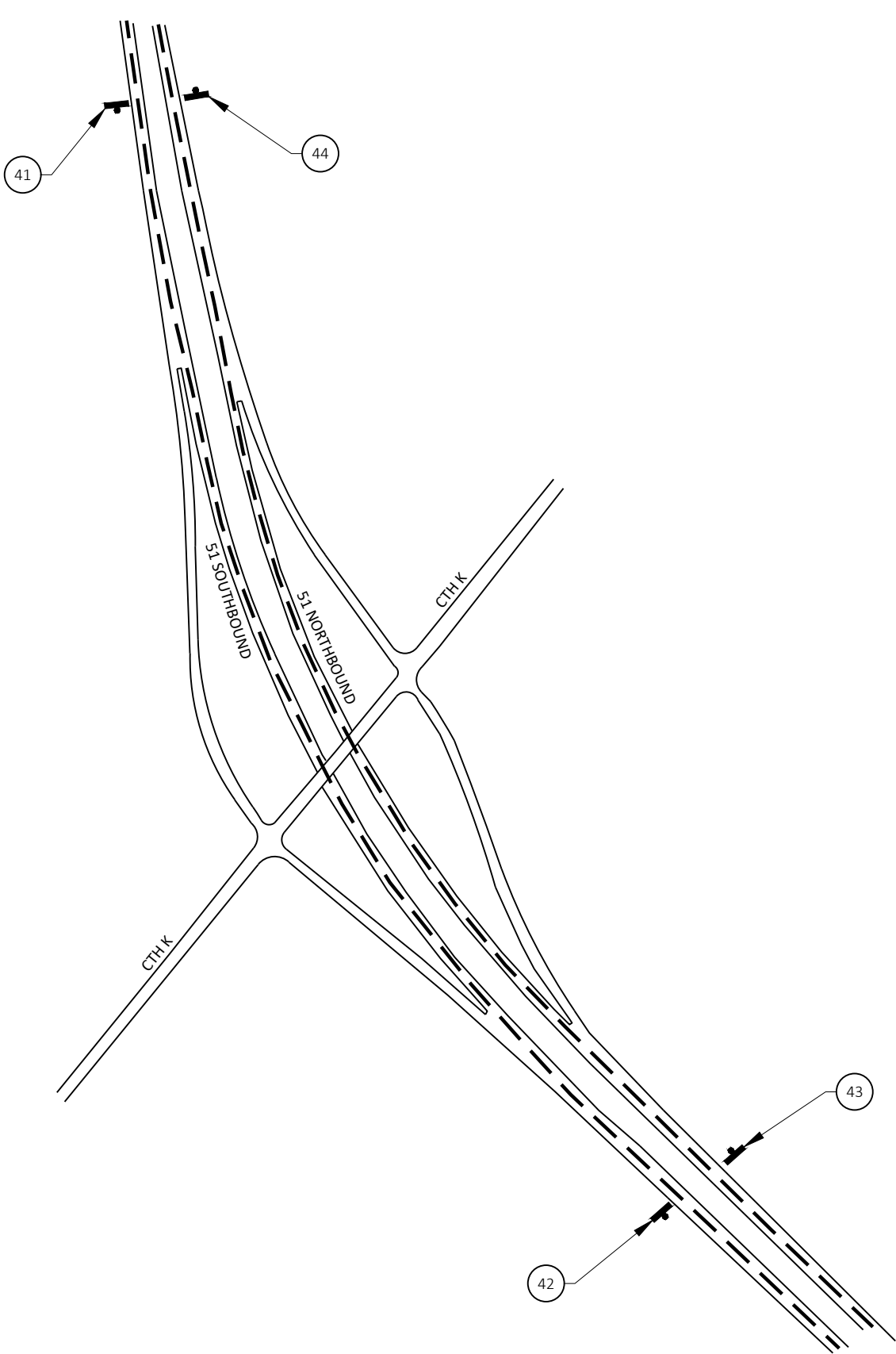
M1-6
24"X24"

107

MO6-1
21"X21"

↑

DETAIL C



LEGEND

00

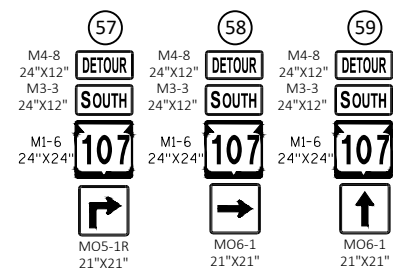
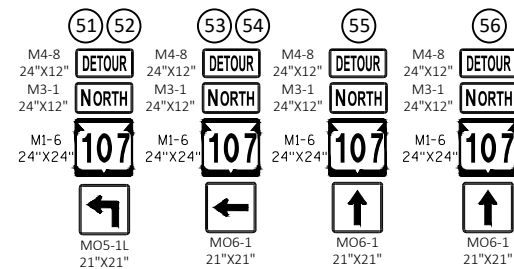
SIGN NUMBER

POST MOUNTED SIGN

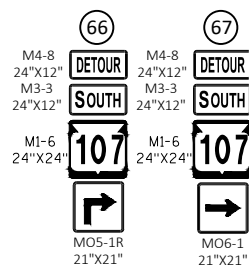
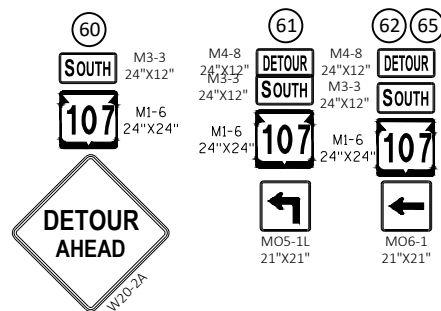
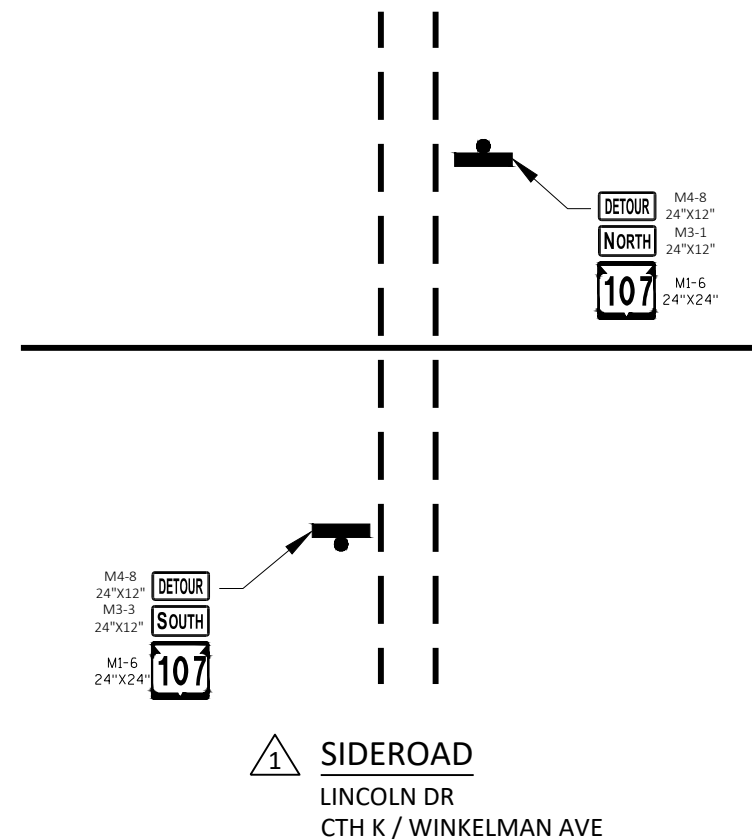
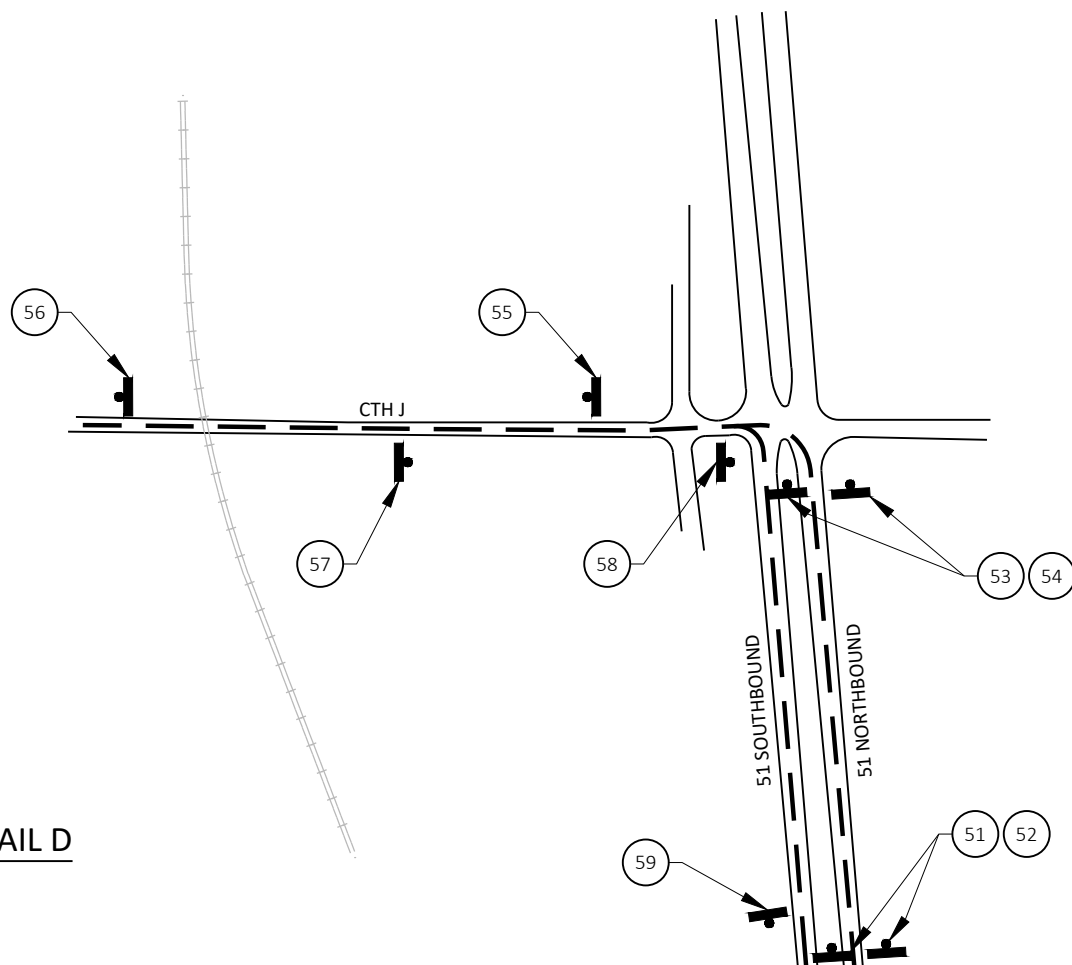
POST MOUNTED SIGN

DETOUR ROUTE

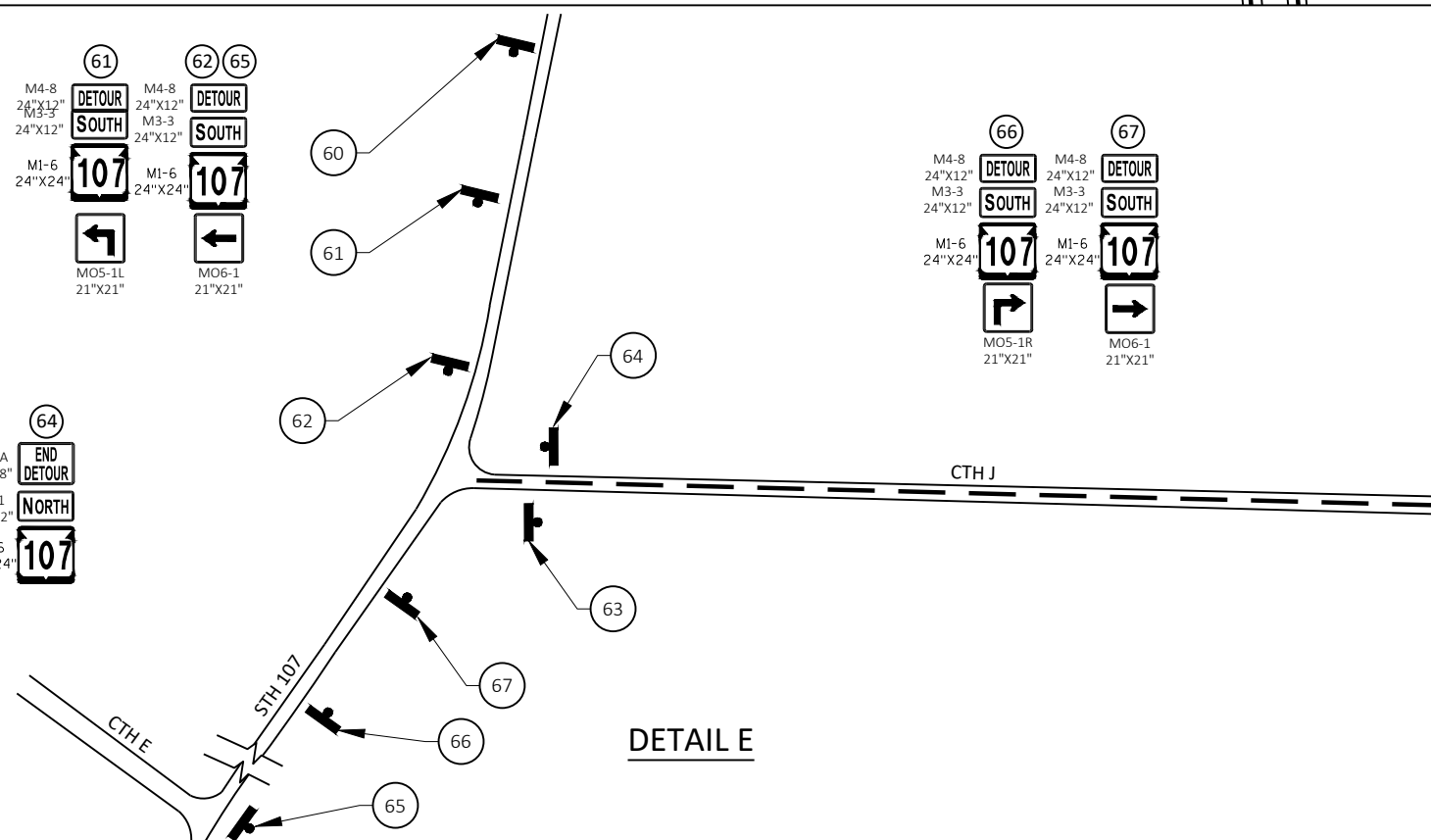
DETOUR ROUTE



DETAIL D



DETAIL E



LEGEND

- 00 SIGN NUMBER
- POST MOUNTED SIGN
- DETOUR ROUTE

PROJECT NO: 1009-44-67

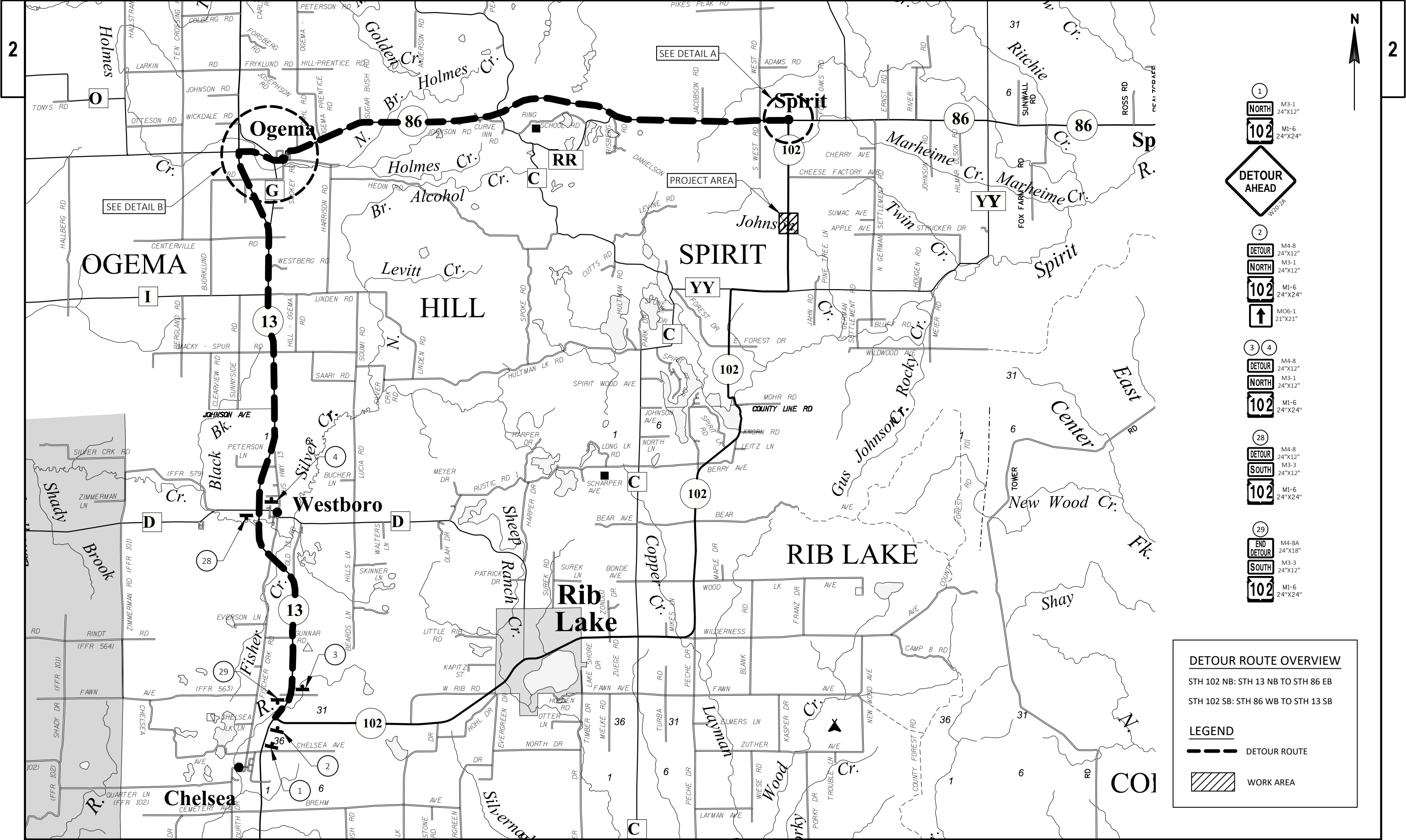
HWY: STH 107

COUNTY: LINCOLN

DETOUR PLAN STH 107 - DETAILS D - E AND 1

SHEET

E



1

NORTH

102

DETOUR AHEAD

2

DETOUR

NORTH

102

↑

3

4

DETOUR

NORTH

102

28

DETOUR

SOUTH

102

29

END DETOUR

SOUTH

102

DETOUR ROUTE OVERVIEW

STH 102 NB: STH 13 NB TO STH 86 EB

STH 102 SB: STH 86 WB TO STH 13 SB

LEGEND

DETOUR ROUTE

WORK AREA



STH 86

STH 102

DETAIL B

CTH G (OLD 13)

STH 86

STH 86

HOLMES ST

PROJECT NO:	9225-06-61
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HWY: STH 102

COUNTY:	PRICE
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DETOUR PLAN STH 102 - DETAILS A AND B

SHEET

E

Estimate Of Quantities

					1009-44-67	9216-07-61	9225-06-61
Line	Item	Item Description	Unit	Total	Qty	Qty	Qty
0002	201.0105	Clearing	STA	9.000	4.000	4.000	1.000
0004	201.0205	Grubbing	STA	9.000	4.000	4.000	1.000
0006	203.0100	Removing Small Pipe Culverts	EACH	5.000			5.000
0008	203.0200	Removing Old Structure (station) 01. STA 2+13	LS	1.000	1.000		
0010	203.0200	Removing Old Structure (station) 02. STA 327+25	LS	1.000	1.000		
0012	203.0200	Removing Old Structure (station) 03. STA 4+00	LS	1.000	1.000		
0014	204.0165	Removing Guardrail	LF	3,068.000	420.000	2,648.000	
0016	204.0180	Removing Delineators and Markers	EACH	9.000		9.000	
0018	204.0205	Removing Utility Poles	EACH	3.000	3.000		
0020	205.0100	Excavation Common	CY	1,731.000	1,289.000		442.000
0022	205.0400	Excavation Marsh	CY	1,754.000	1,532.000		222.000
0024	206.2000	Excavation for Structures Culverts (structure) 01. M-35-01	LS	1.000	1.000		
0026	206.2000	Excavation for Structures Culverts (structure) 02. STA 14+93.5, STA 15+01.5, and STA 15+09.5	LS	1.000			1.000
0028	206.5000	Cofferdams (structure) 01. C-35-69	LS	1.000	1.000		
0030	209.2100	Backfill Granular Grade 2	CY	7,212.000	5,821.000		1,391.000
0032	210.2500	Backfill Structure Type B	TON	130.000	130.000		
0034	213.0100	Finishing Roadway (project) 01. 1009-44-67	EACH	1.000	1.000		
0036	213.0100	Finishing Roadway (project) 02. 9216-07-61	EACH	1.000		1.000	
0038	213.0100	Finishing Roadway (project) 03. 9225-06-61	EACH	1.000			1.000
0040	305.0110	Base Aggregate Dense 3/4-Inch	TON	140.000	90.000		50.000
0042	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,814.000	1,360.000		454.000
0044	305.0130	Base Aggregate Dense 3-Inch	TON	333.000			333.000
0046	455.0605	Tack Coat	GAL	235.000	100.000	105.000	30.000
0048	460.2000	Incentive Density HMA Pavement	DOL	310.000	250.000		60.000
0050	460.5224	HMA Pavement 4 LT 58-28 S	TON	560.000	470.000		90.000
0052	465.0105	Asphaltic Surface	TON	345.000		345.000	
0054	504.0100	Concrete Masonry Culverts	CY	35.000	35.000		
0056	505.0400	Bar Steel Reinforcement HS Structures	LB	1,080.000	1,080.000		
0058	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	1,930.000	1,930.000		
0060	520.1018	Apron Endwalls for Culvert Pipe 18-Inch	EACH	2.000			2.000
0062	520.1024	Apron Endwalls for Culvert Pipe 24-Inch	EACH	7.000		5.000	2.000
0064	520.1030	Apron Endwalls for Culvert Pipe 30-Inch	EACH	2.000		2.000	
0066	520.2024	Culvert Pipe Temporary 24-Inch	LF	22.000			22.000
0068	520.3518	Culvert Pipe Class III-B 18-Inch	LF	36.000			36.000
0070	520.3524	Culvert Pipe Class III-B 24-Inch	LF	32.000			32.000
0072	520.9700.S	Culvert Pipe Liners (size) 01. 30-Inch	LF	512.000		512.000	
0074	520.9700.S	Culvert Pipe Liners (size) 02. 36-Inch	LF	156.000		156.000	
0076	520.9750.S	Cleaning Culvert Pipes for Liner Verification	EACH	4.000		4.000	

Estimate Of Quantities

					1009-44-67	9216-07-61	9225-06-61
Line	Item	Item Description	Unit	Total	Qty	Qty	Qty
0078	521.3130	Culvert Pipe Corrugated Steel 30-Inch	LF	10.000		10.000	
0080	521.3136	Culvert Pipe Corrugated Steel 36-Inch	LF	8.000		8.000	
0082	522.0436	Culvert Pipe Reinforced Concrete Class IV 36-Inch	LF	190.000	46.000		144.000
0084	522.1036	Apron Endwalls for Culvert Pipe Reinforced Concrete 36-Inch	EACH	8.000	2.000		6.000
0086	522.2363	Culvert Pipe Reinforced Concrete Horizontal Elliptical Class HE-III 63x98-Inch	LF	140.000	140.000		
0088	522.2648	Apron Endwalls for Culvert Pipe Reinforced Concrete Horizontal Elliptical 48x76-Inch	EACH	2.000	2.000		
0090	522.2663	Apron Endwalls for Culvert Pipe Reinforced Concrete Horizontal Elliptical 63x98-Inch	EACH	4.000	4.000		
0092	606.0200	Riprap Medium	CY	50.000		50.000	
0094	606.0300	Riprap Heavy	CY	274.000	194.000		80.000
0096	614.0010	Barrier System Grading Shaping Finishing 01. STH 86 Culvert 500860200	EACH	1.000		1.000	
0098	614.0010	Barrier System Grading Shaping Finishing 02. STH 86 Culvert 500860290	EACH	1.000		1.000	
0100	614.0010	Barrier System Grading Shaping Finishing 03. STH 86 Culvert 500860310	EACH	1.000		1.000	
0102	614.0010	Barrier System Grading Shaping Finishing 04. STH 86 Culvert 500860320	EACH	1.000		1.000	
0104	614.2330	MGS Guardrail 3 K	LF	3,812.500		3,812.500	
0106	614.2350	MGS Guardrail Short Radius	LF	140.000		140.000	
0108	614.2610	MGS Guardrail Terminal EAT	EACH	12.000		12.000	
0110	614.2630	MGS Guardrail Short Radius Terminal	EACH	4.000		4.000	
0112	618.0100	Maintenance And Repair of Haul Roads (project) 01. 1009-44-67	EACH	1.000	1.000		
0114	618.0100	Maintenance And Repair of Haul Roads (project) 02. 9216-07-61	EACH	1.000		1.000	
0116	618.0100	Maintenance And Repair of Haul Roads (project) 03. 9225-06-61	EACH	1.000			1.000
0118	619.1000	Mobilization	EACH	1.000	0.550	0.330	0.120
0120	624.0100	Water	MGAL	31.000	21.000		10.000
0122	625.0100	Topsoil	SY	6,870.000	4,090.000		2,780.000
0124	628.1504	Silt Fence	LF	5,795.000	1,400.000	3,700.000	695.000
0126	628.1520	Silt Fence Maintenance	LF	5,795.000	1,400.000	3,700.000	695.000
0128	628.1905	Mobilizations Erosion Control	EACH	9.000	6.000	1.000	2.000
0130	628.1910	Mobilizations Emergency Erosion Control	EACH	7.000	3.000	2.000	2.000
0132	628.2008	Erosion Mat Urban Class I Type B	SY	17,870.000	4,090.000	11,000.000	2,780.000
0134	628.7555	Culvert Pipe Checks	EACH	3.000			3.000
0136	629.0210	Fertilizer Type B	CWT	4.890	2.790		2.100
0138	630.0130	Seeding Mixture No. 30	LB	52.000	40.000		12.000

Estimate Of Quantities

					1009-44-67	9216-07-61	9225-06-61
Line	Item	Item Description	Unit	Total	Qty	Qty	Qty
0140	630.0160	Seeding Mixture No. 60	LB	73.000	37.000		36.000
0142	630.0200	Seeding Temporary	LB	88.000	54.000		34.000
0144	630.0500	Seed Water	MGAL	156.000	94.000		62.000
0146	633.5200	Markers Culvert End	EACH	24.000	10.000	8.000	6.000
0148	638.2102	Moving Signs Type II	EACH	3.000		3.000	
0150	642.5001	Field Office Type B	EACH	1.000	0.550	0.330	0.120
0152	643.0300	Traffic Control Drums	DAY	4,660.000		4,660.000	
0154	643.0420	Traffic Control Barricades Type III	DAY	2,500.000	1,840.000		660.000
0156	643.0705	Traffic Control Warning Lights Type A	DAY	4,990.000	3,670.000		1,320.000
0158	643.0900	Traffic Control Signs	DAY	29,894.000	26,740.000	349.000	2,805.000
0160	643.0920	Traffic Control Covering Signs Type II	EACH	3.000	1.000		2.000
0162	643.1000	Traffic Control Signs Fixed Message	SF	436.000	336.000	36.000	64.000
0164	643.5000	Traffic Control	EACH	1.000	0.250	0.670	0.080
0166	645.0105	Geotextile Type C	SY	745.000	745.000		
0168	645.0120	Geotextile Type HR	SY	710.000	380.000	170.000	160.000
0170	645.0135	Geotextile Type SR	SY	220.000			220.000
0172	646.1020	Marking Line Epoxy 4-Inch	LF	1,752.000	1,232.000		520.000
0174	650.4500	Construction Staking Subgrade	LF	613.000	454.000		159.000
0176	650.5000	Construction Staking Base	LF	613.000	454.000		159.000
0178	650.6000	Construction Staking Pipe Culverts	EACH	8.000	5.000		3.000
0180	650.9910	Construction Staking Supplemental Control (project) 01. 1009-44-67	LS	1.000	1.000		
0182	650.9910	Construction Staking Supplemental Control (project) 02. 9216-07-61	LS	1.000		1.000	
0184	650.9910	Construction Staking Supplemental Control (project) 03. 9225-06-61	LS	1.000			1.000
0186	650.9920	Construction Staking Slope Stakes	LF	613.000	454.000		159.000
0188	690.0150	Sawing Asphalt	LF	208.000	164.000		44.000
0190	715.0502	Incentive Strength Concrete Structures	DOL	210.000	210.000		
0192	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000		
0194	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000		
0196	SPV.0035	Special 01. Marsh Excavation Stockpile & Replacement	CY	63.000			63.000
0198	SPV.0060	Special 01. Utility Line Opening	EACH	7.000	7.000		
0200	SPV.0060	Special 02. Hydro-Bell End Section	EACH	1.000		1.000	
0202	SPV.0060	Special 03. Concrete Collar for Hydro-Bell End Section	EACH	1.000		1.000	
0204	SPV.0090	Special 01. CPRC Horizontal Elliptical Class HE-IV 87x136-Inch	LF	64.000	64.000		
0206	SPV.0090	Special 02. CPRC Horizontal Elliptical Class HE-IV 48x76-Inch	LF	46.000	46.000		
0208	SPV.0105	Special 01. Temporary Water Diversion STH 64 STA 327+22	LS	1.000	1.000		

Estimate Of Quantities

					1009-44-67	9216-07-61	9225-06-61
Line	Item	Item Description	Unit	Total	Qty	Qty	Qty
0210	SPV.0105	Special 02. Temporary Water Diversion STH 64 STA 3+92 and STA 4+08	LS	1.000	1.000		
0212	SPV.0105	Special 03. Temporary Water Diversion STH 102	LS	1.000			1.000

EARTHWORK (CATEGORY 0020)

Division	From/To Station	Location	205.0100 Excavation Common (1)		Available Material (5)	205.0500 Excavation Marsh (6)	209.2100 Backfill Granular Grade 2	Unexpanded Fill	Expanded Fill	Mass Ordinate +/- (7)	Waste (8)
			Cut (2)	EBS Excavation (3)			Factor 1.20		Factor 1.25		
Division 1											
STH 64	326+00/328+25	STH 64	693	0	693	584	701	214	268	425	1,009
PIPE TRANSITION EXCAVATION			831 *	0	831	0	1,460	0	0	831	831
Grand Total			693	0	1,524	584	2,161	214	268	1,256	1,840
Total Excavation Common			693								

Notes:

- (1) Excavation Common is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- (2) Salvaged/Unsuable Pavement Material is included in Cut.
- (5) Available Material = Cut
- (6) Marsh Excavation - to be backfilled with Backfill Granular Grade 2, Item 209.2100. Marsh Excavation assumed to be wasted.
- (7) Mass Ordinate = Cut - Expanded Fill (Does not include marsh excavation)
- (8) Includes Marsh Excavation Waste
- * Excavation included within normal pipe item. Excavation Common = 0; shown here for information only.

CLEARING AND GRUBBING

STATION TO STATION		LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
CATEGORY 0020				
326+00	- 328+00	STH 64	2	2
PROJECT TOTALS			2	2

REMOVING UTILITY POLES

		204.0205 REMOVING UTILITY POLES
STATION		EACH
CATEGORY 0020		
326+85	STH 64 LT	1
327+60	STH 64 LT	1
PROJECT TOTALS		2

BASE COURSE

		305.0110 BASE AGGREGATE DENSE 3/4-INCH	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH	624.0100 WATER
STATION TO STATION	LOCATION	TON	TON	MGAL
CATEGORY 0020				
326+39 - 328+02	STH 64	30	540	8
PROJECT TOTALS		30	540	8

ASPHALTIC ITEMS

				455.0605	460.5224
				TACK COAT	HMA PAVEMENT 4 LT 58-28 S
STATION	TO	STATION	LOCATION	GAL	TON
CATEGORY 0020					
326+39	-	328+02	STH 64	40	200
PROJECT TOTAL				40	200

CULVERT PIPES

		SPV.0090.01 CPRC HORIZONTAL ELLIPTICAL CLASS HE-IV 87X136-INCH	650.6000 CONSTRUCTION STAKING PIPE CULVERTS
STATION		LF	EACH
CATEGORY 0020			
327+22	STH 64	64	1
TOTALS		64	1

EROSION CONTROL ITEMS

					628.1504	628.1520	628.1905	628.1910
					SILT FENCE LF	SILT FENCE MAINT LF	MOB. EROSION CONTROL EA	MOB. EROSION CONTROL EMERGENCY EA
STATION TO STATION				LOCATION				
CATEGORY 0020								
326+00	-	328+30	STH 64	280	280	---	---	
UNDISTRIBUTED				60	60	2	1	
PROJECT TOTALS				340	340	2	1	

MARKERS CULVERT END

STATION		633.5200
LOCATION		MARKERS CULVERT END EACH
CATEGORY 0020		
327+22	STH 64	2
PROJECT TOTALS		2

GEOTEXTILE

				645.0105 GEOTEXTILE TYPE C*
STATION TO STATION			LOCATION	SY
CATEGORY 0020				
327+12	-	327+32	STH 64	135 *
PROJECT TOTALS				135 *

* AREA UNDER CULVERT. SEE STRUCTURE PLAN FOR ADDITIONAL QUANTITIES UNDER ENDWALL

TRAFFIC CONTROL

LOCATION	EST. SERVICE PERIOD DAYS	643.0420		643.0705		643.0900		643.5000	643.1000
		BARRICADES		WARNING		SIGNS		TRAFFIC CONTROL EACH	SIGNS FIXED MESSAGE* SF
		TYPE III		LIGHTS					
		NO	DAYS	NO	DAYS	NO	DAYS		
CATEGORY 0020									
STH 64	30	20	600	40	1,200	18	540	---	128
DETOUR	30	4	120	8	240	314	9,420	---	---
SUBTOTALS		720		1,440		9,960		0	128
UNDISTRIBUTED	---	70		140		1000		0.34	---
SUBTOTALS		70		140		0 1000		0.34	
PROJECT TOTALS		790		1,580		10,960		0.34	128

* INSTALL 7 DAYS IN ADVANCED OF CONSTRUCTION

SAW CUTTING

			690.0150
STATION TO STATION	DIR	LOCATION	SAWING ASPHALT LF
CATEGORY 0020			
326+39	R/L	STH 64	30
328+02	R/L	STH 64	30
PROJECT TOTALS			60

LANDSCAPING ITEMS

					625.0100	628.2008	629.0210	630.0130	630.0160	630.0200	630.0500
					TOPSOIL	EROSION MAT	FERTILIZER	SEEDING	SEEDING	TEMP	SEED
					SY	URBAN CLASS	TYPE B	MIX NO.	MIX NO.	SEEDING	WATER
STATION TO STATION			DIR	LOCATION	SY	SY	CWT	30	60	LB	MGAL
CATEGORY 0020											
326+15	-	328+25	LT	STH 64	790	790	0.53	5	10	11	18
326+00	-	328+25	RT	STH 64	840	840	0.56	4	12	11	19
UNDISTRIBUTED					330	330	0.21	2	2	3	8
PROJECT TOTALS					1,960	1,960	1.30	11	24	25	45

PAVEMENT MARKING

			646.1020		
			MARKING LINE EPOXY 4-INCH (WHITE) LF	MARKING LINE EPOXY 4-INCH (YELLOW) LF	
STATION - STATION		LOCATION			
CATEGORY 0020					
326+39	-	328+02	STH 64	326	41
PROJECT TOTALS				367	

CONSTRUCTION STAKING

STATION TO STATION	LOCATION	650.4500	650.5000	650.9910	650.9920
		CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION
		STAKING	STAKING	STAKING	STAKING
		SUBGRADE	BASE	SUPPLEMENTAL CONTROL	SLOPE STAKES
		LF	LF	LS	LF
CATEGORY 0020					
326+39 - 328+02	STH 64	163	163	0.34	163
PROJECT TOTALS		163	163	0.34	163

UTILITY LINE OPENING

			SPV.0060.01 UTILITY LINE OPENING EACH
STATION*	LOCATION*	DIR	
CATEGORY 0020			
326+75	53'	LT	1
327+00	59'	LT	1
327+50	58'	LT	1
PROJECT TOTAL			3

* LOCATIONS DETERMINED BY CONTRACTOR OPERATIONS

EARTHWORK (CATEGORY 0030)

Division	From/To Station	Location	205.0100 Excavation Common (1)		Available Material (5)	205.0500 Excavation Marsh (6)	209.1500 Backfill Granular Grade 2	Unexpanded Fill	Expanded Fill	Mass Ordinate +/- (7)	Waste (8)
			Cut (2)	EBS Excavation			Factor 1.20		Factor 1.25		
STH 64	3+00/5+25	STH 64	410	0	410	809	971	194	243	167	977
Pipe Transition Area			895 *	0	895	0	1,795	0	0	895	895
Grand Total			410		1,305	809	2,766	194	243	1,062	1,872
Total Exc. Common			410								

Notes:

- (1) Excavation Common is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- (2) Salvaged/Unsuable Pavement Material is included in Cut.
- (5) Available Material = Cut
- (6) Marsh Excavation - to be backfilled with Backfill Granular Grade 2, Item 209.2100. Marsh Excavation assumed to be wasted.
- (7) Mass Ordinate = Cut - Expanded Fill (Does not include marsh excavation)
- (8) Includes Marsh Excavation Waste
- * Excavation included within normal pipe item. Excavation Common = 0; shown for information only.

REMOVING UTILITY POLES

		204.205 REMOVING UTILITY POLES
STATION	LOCATION	EACH
CATEGORY 0030		
3+75	STH 64 RT	1
PROJECT TOTALS		1

BASE COURSE

		305.0110 BASE AGGREGATE DENSE 3/4-INCH	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH	624.0100 WATER
STATION TO STATION		TON	TON	MGAL
CATEGORY 0030				
3+24 - 4+95	STH 64	30	570	9
PROJECT TOTALS		30	570	9

CULVERT PIPES

		522.2363 CPRC HORIZONTAL ELLIPTICAL CLASS HE- III 63X98- INCH	522.2663 AEW FOR CPRC HORIZONTAL ELLIPTICAL 63X98-INCH	650.6000 CONSTRUCTION STAKING PIPE CULVERTS
STATION	LOCATION	LF	EACH	EACH
CATEGORY 0030				
3+92	STH 64	70	2	1
4+08	STH 64	70	2	1
TOTALS		140	4	2

ASPHALTIC ITEMS

		455.0605 TACK COAT	460.5224 HMA PAVEMENT 4 LT 58-28 S
STATION	TO STATION	GAL	TON
CATEGORY 0030			
3+24 - 4+95	STH 64	40	200
PROJECT TOTAL		40	200

RIPRAP

		606.0300 RIPRAP HEAVY	645.0120 GEOTEXTILE TYPE HR
STATION	DIR	CY	SY
CATEGORY 0030			
4+00	LT	38	75
4+00	RT	39	75
PROJECT TOTAL		77	150

LANDSCAPING ITEMS

STATION TO STATION					625.0100	628.2008	629.0210	630.0130	630.0160	630.0200	630.0500
DIR					TOPSOIL	EROSION MAT	FERTILIZER	SEEDING	SEEDING	TEMP	SEED
LOCATION					SY	URBAN CLASS	TYPE B	MIX NO.	MIX NO.	SEEDING	WATER
					SY	I	SY	30	60	LB	MGAL
					CWT			LB	LB		
CATEGORY 0030											
3+24	-	5+25	LT	STH 64	540	540	0.38	5	6	7	12
3+00	-	5+25	RT	STH 64	520	520	0.37	5	5	7	12
UNDISTRIBUTED					210	210	0.13	2	2	3	5
PROJECT TOTALS					1,270	1,270	0.88	12	13	17	29

MARKERS CULVERT END

STATION	LOCATION	633.5200
CATEGORY 0030		
3+92	STH 64	2
4+08	STH 64	2
PROJECT TOTALS		4

GEOTEXTILE

STATION TO STATION	LOCATION	645.0105
CATEGORY 0030		
3+84	- 4+16	STH 64
PROJECT TOTALS		340

EROSION CONTROL ITEMS

STATION TO STATION	LOCATION	628.1504	628.1520	628.1905	628.1910
		SILT	SILT	MOB.	MOB.
		FENCE	FENCE	EROSION	EROSION
		LF	MAINT	CONTROL	CONTROL
			LF	EA	EMERGENCY
					EA
CATEGORY 0030					
3+00	-	5+40	STH 64	440	440
UNDISTRIBUTED				90	90
PROJECT TOTALS				530	530

PAVEMENT MARKING

STATION - STATION		LOCATION	646.1020	
			MARKING	MARKING
			LINE	LINE
			EPOXY	EPOXY
			4-INCH	4-INCH
			(WHITE)	(YELLOW)
			LF	LF
CATEGORY 0030				
3+24	-	4+95	STH 64	342
PROJECT TOTALS				43

TRAFFIC CONTROL

LOCATION	EST. SERVICE PERIOD DAYS	643.0420	643.0705	643.0900	643.1000	643.5000
		BARRICADES	WARNING	SIGNS	SIGNS	TRAFFIC
		TYPE III	LIGHTS		FIXED	CONTROL
		NO	TYPE A		MESSAGE	EACH
		DAYS	NO	DAYS	SF	
CATEGORY 0030						
STH 64	25	20	500	40	1,000	128
DETOUR	25	4	100	8	200	--
SUBTOTALS		600	1,200	8,300	128	0
UNDISTRIBUTED	---	60	120	830	--	0.33
SUBTOTALS		60	120	830	--	0.33
PROJECT TOTALS		660	1,320	9,130	128	0.33

SAW CUTTING

STATION TO STATION	DIR	LOCATION	690.0150
CATEGORY 0030			
3+24	R/L	STH 64	30
4+95	R/L	STH 64	30
PROJECT TOTALS			60

CONSTRUCTION STAKING

STATION TO STATION	LOCATION	650.4500	650.5000	650.9910	650.9920
		CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION
		STAKING	STAKING	STAKING	STAKING
		SUBGRADE	BASE	SUPPLEMENTAL CONTROL	SLOPE STAKES
		LF	LF	LS	LF
CATEGORY 0030					
3+24	-	4+95	STH 64	171	171
PROJECT TOTALS				171	171

UTILITY LINE OPENING

STATION*	LOCATION*	DIR	SPV.0060.01
CATEGORY 0030			
3+60	38'	LT	UTILITY LINE
3+60	47-51'	LT	OPENING
4+35	35'	LT	EACH
4+35	42-46'	LT	
PROJECT TOTAL			4

* LOCATIONS DETERMINED BY CONTRACTOR OPERATIONS

EARTHWORK - STH 107 (CATEGORY 0010)

Division	From/To Station	Location	205.0100 Excavation Common (1)		Available Material (5)	205.0500 Excavation Marsh (6)	209.1500 Backfill Granular Grade 2	Unexpanded Fill	Expanded Fill	Mass Ordinate +/- (7)	Waste (8)
			Cut (2)	EBS Excavation (3)			Factor 1.20		Factor 1.25		
STH 107	1+25/3+00	STH 107	186	0	186	139	166	155	194	-8	139
Pipe Transition Area			*358	0	358	0	728	2	2	356	356
Grand Total			186		544	139	894	157	196	348	495
Total Exc. Common			186								

Notes:

- (1) Excavation Common is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- (4) Salvaged/Unusable Pavement Material
- (5) Available Material = Cut
- (6) Marsh Excavation - to be backfilled with Backfill Granular Grade 2, Item 209.2100. Marsh Excavation assumed to be wasted.
- (7) Mass Ordinate = Cut - Expanded Fill (Does not include marsh excavation)
- (8) Includes Marsh Excavation Waste
- * Excavation included within normal pipe item. Excavation Common = 0; shown for information only.

CLEARING AND GRUBBING

STATION TO STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
CATEGORY 0010			
1+50 - 3+00	STH 107	2	2
PROJECT TOTALS		2	2

REMOVING GUARDRAIL

STATION TO STATION	DIR	LOCATION	204.0165 REMOVING GAURDRAIL LF
CATEGORY 0010			
1+05 - 3+15	RT	STH 107	210
1+10 - 3+20	LT	STH 107	210
PROJECT TOTALS			420

BASE COURSE

STATION TO STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624.0100 WATER MGAL
CATEGORY 0010				
1+50 - 2+70	STH 107	30	250	4
PROJECT TOTALS		30	250	4

ASPHALTIC ITEMS

STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	460.5224 HMA PAVEMENT 4 LT 58-28 S TON
CATEGORY 0010					
1+50	-	2+70	STH 107	20	70
PROJECT TOTAL				20	70

CULVERT PIPES

STATION	LOCATION	522.0436 CPRC CLASS IV 36-INCH LF	SPV.0090.01 CPRC HORIZONTAL ELLIPTICAL CLASS HE-IV 48X76-INCH LF	522.1036 AEW FOR CPRC 36- INCH EACH	522.2648 AEW FOR CPRC HORIZONTAL ELLIPTICAL 48X76-INCH EACH	650.6000 CONSTRUCTION STAKING PIPE CULVERT EACH
CATEGORY 0010						
2+04	STH 107	46	---	2	---	1
2+14	STH 107	---	46	---	2	1
TOTALS		46	46	2	2	2

RIPRAP

STATION	DIR	LOCATION	606.0300 RIPRAP HEAVY CY	645.0120 GEOTEXTILE TYPE HR SY
CATEGORY 0010				
2+09	LT	STH 107	20	40
2+09	RT	STH 107	20	40
PROJECT TOTAL			40	80

EROSION CONTROL ITEMS

				628.1504	628.1520	628.1905	628.1910
				SILT FENCE LF	SILT FENCE MAINT LF	MOB. EROSION CONTROL EA	MOB. EROSION CONTROL EMERGENCY EA
STATION TO STATION			LOCATION				
CATEGORY 0010							
1+00	-	3+20	STH 107	440	440	---	---
UNDISTRIBUTED				90	90	2	1
PROJECT TOTALS				530	530	2	1

TRAFFIC CONTROL

LOCATION	EST. SERVICE PERIOD DAYS	643.0420		643.0705		643.0900		643.1000	643.5000
		BARRICADES		WARNING		SIGNS		SIGNS	TRAFFIC
		TYPE III		LIGHTS				FIXED	CONTROL
		NO	DAYS	NO	DAYS	NO	DAYS	MESSAGE	EACH
CATEGORY 0010									
STH 107	25	14	350	28	700	12	300	64	---
ICE AGE TRAIL	25	--	--	--	--	4	100	16	---
DETOUR	25	--	--	--	--	226	5,650	--	---
SUBTOTALS		350		700		6,050		80	0
UNDISTRIBUTED	---	40		70		600		0	0.33
SUBTOTALS		40		0	70	0	600	0	0
PROJECT TOTALS		390		770		6,650		80	0.33

CONSTRUCTION STAKING

		650.4500 CONSTRUCTION STAKING SUBGRADE	650.5000 CONSTRUCTION STAKING BASE	650.9910 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL	650.9920 CONSTRUCTION STAKING SLOPE STAKES
STATION TO STATION	LOCATION	LF	LF	LS	LF
CATEGORY 0010					
1+50 - 2+70	STH 107	120	120	0.33	120
PROJECT TOTALS		120	120	0.33	120

LANDSCAPING ITEMS

					625.0100	628.2008	629.0210	630.0130	630.0200	630.0500
					TOPSOIL	EROSION MAT	FERTILIZER	SEEDING	TEMP	SEED
					SY	URBAN CLASS I	TYPE B	MIX NO.	SEEDING	WATER
STATION TO STATION			DIR	LOCATION	SY	SY	CWT	LB	LB	MGAL
CATEGORY 0010										
1+25	-	3+00	LT	STH 107	330	330	0.24	7	4	8
1+25	-	3+00	RT	STH 107	390	390	0.28	8	5	9
UNDISTRIBUTED					140	140	0.09	2	3	3
PROJECT TOTALS					860	860	0.61	17	12	20

MARKERS CULVERT END

STATION	LOCATION	633.5200 MARKERS CULVERT END EACH
CATEGORY 0010		
2+04	STH 107	2
2+14	STH 107	2
PROJECT TOTALS		4

GEOTEXTILE

		645.0105 GEOTEXTILE TYPE C
STATION TO STATION	LOCATION	SY
CATEGORY 0010		
1+98	- 2+20	STH 107
		180
PROJECT TOTALS		180

COVERING SIGNS

LOCATION	STAGE	643.0920 TRAFFIC CONTROL COVERING SIGNS TYPE II		
		EACH	NUMBER OF CYCLES	NUMBER OF SIGNS
CATEGORY 0010				
STH 107 DETOUR	1	1	1	1
PROJECT TOTALS		1		

PAVEMENT MARKING

		646.1020			
		MARKING LINE EPOXY 4-INCH (WHITE) LF	MARKING LINE EPOXY 4-INCH (YELLOW) LF		
STATION - STATION	LOCATION				
CATEGORY 0010					
1+50	-	2+70	STH 107	240	240
PROJECT TOTALS					480

SAW CUTTING

			690.0150 SAWING ASPHALT LF
STATION TO STATION	DIR	LOCATION	
CATEGORY 0010			
1+50	R/L	STH 107	22
2+70	R/L	STH 107	22
PROJECT TOTALS			44

CLEARING AND GRUBBING

STATION TO STATION		LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
CATEGORY 0010				
108+00	- 109+00	STH 86	1	1
189+50	- 190+50	STH 86	1	1
208+50	- 209+50	STH 86	1	1
213+50	- 214+50	STH 86	1	1
PROJECT TOTALS			4	4

REMOVING DELINEATORS AND MARKERS

STATION	DIR	LOCATION	204.0180 REMOVING DELINEATORS AND MARKERS EACH
CATEGORY 0010			
204+62	LT	STH 86	1
204+73	RT	STH 86	1
206+12	RT	STH 86	1
206+15	LT	STH 86	1
207+16	LT	STH 86	1
207+54	RT	STH 86	1
208+42	RT	STH 86	1
208+47	LT	STH 86	1
209+46	LT	STH 86	1
PROJECT TOTALS			9

REMOVING GUARDRAIL

STATION TO STATION			DIR	LOCATION	204.0165 REMOVING GUARDRAIL LF
CATEGORY 0010					
105+10	-	110+50	RT	STH 86	540
105+40	-	111+05	LT	STH 86	565
187+93	-	192+15	LT	STH 86	425
210+60	-	216+00	RT	STH 86	540
210+67	-	216+45	LT	STH 86	578
PROJECT TOTALS					2,648

ASPHALTIC SURFACE ITEMS

STATION TO STATION		DIR	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
CATEGORY 0010					
104+70	- 105+42	LT	STH 86	2	6
184+40	- 188+50	RT	STH 86	21	70
184+45	- 187+93	LT	STH 86	13	44
192+16	- 193+47	LT	STH 86	6	21
203+85	- 210+65	RT	STH 86	16	51
204+02	- 210+65	LT	STH 86	23	74
215+93	216+80	RT	STH 86	2	8
216+42	- 217+63	LT	STH 86	4	13
UNDISTRIBUTED				18	58
PROJECT TOTAL				105	345

CULVERT PIPES							
		520.9700.S.01	520.9700.S.02	520.9750.S.01	521.3130	521.3136	
		CULVERT PIPE LINERS, 30-INCH	CULVERT PIPE LINERS, 36-INCH	CLEANING CULVERT PIPES FOR LINER VERIFICATION	CULVERT PIPE CORR. STEEL 30-INCH	CULVERT PIPE CORR. STEEL 36-INCH	STEEL THICKNESS
STATION	LOCATION	LF	LF	EA	LF	LF	(INCHES)
CATEGORY 0010							
108+28	STH 86	180	---	1	---	---	---
189+92	STH 86	---	156	1	---	8	0.079
209+04	STH 86	167	---	1	---	---	---
214+08	STH 86	165	---	1	10	---	0.079
PROJECT TOTALS		512	156	4	10	8	

CULVERT PIPES END SECTIONS							
		520.1024	520.1030	SPV.0060.03	633.5200	SPV.0060.02	
		AEW FOR CULVERT PIPE 24-INCH	AEW FOR CULVERT PIPE 30-INCH	CONCRETE COLLAR FOR HYDRO-BELL END SECTION	CULVERT MARKERS END	HYDRO-BELL END SECTION	REMARKS
STATION	LOCATION	EACH	EACH	EACH	EACH	EACH	
CATEGORY 0010							
108+28	STH 86	2	---	---	2	---	---
189+92	STH 86	---	2	---	2	---	---
209+04	STH 86	1	---	1	2	1	HYDRO-BELL & CONCRETE COLLAR INLET END ONLY
214+08	STH 86	2	---	---	2	---	---
PROJECT TOTALS		5	2	1	8	1	

RIPRAP

STATION	DIR	LOCATION	606.0200 RIPRAP MEDIUM CY	645.0120 GEOTEXTILE TYPE HR SY
CATEGORY 0010				
108+28	LT & RT	STH 86	12	40
189+92	LT & RT	STH 86	14	50
209+04	LT & RT	STH 86	12	40
214+08	LT & RT	STH 86	12	40
PROJECT TOTALS			50	170

GUARDRAIL

STATION	TO	STATION	DIR	LOCATION	614.2330 MGS GUARDRAIL 3K LF	614.2350 MGS GUARDRAIL SHORT RADIUS LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH	614.2630 MGS GUARDRAIL SHORT RADIUS TERMINAL EACH
CATEGORY 0010								
105+22	-	110+53	LT	STH 86	425	---	2	---
105+22	-	110+53	RT	STH 86	425	---	2	---
185+00	-	192+91	LT	STH 86	687.5	---	2	---
185+06	-	188+00	RT	STH 86	187.5	---	2	---
204+62	-	210+05	LT	STH 86	475	35	1	1
204+32	-	210+02	RT	STH 86	500	35	1	1
210+40	-	217+13	LT	STH 86	600	35	1	1
210+50	-	216+29	RT	STH 86	512.5	35	1	1
PROJECT TOTAL					3812.5	140	12	4

BARRIER SYSTEM GRADING SHAPING FINISHING *

STATION TO	STATION	DIR	LOCATION	614.0010.01 STH 86 CULVERT 500860200 EACH	614.0010.02 STH 86 CULVERT 500860290 EACH	614.0010.03 STH 86 CULVERT 500860310 EACH	614.0010.04 STH 86 CULVERT 500860320 EACH
CATEGORY 0010							
104+20	-	111+35	LT & RT	STH 86	1	---	---
184+00	-	194+00	LT & RT	STH 86	---	1	---
203+00	-	210+01	LT & RT	STH 86	---	---	1
210+40	-	219+00	LT & RT	STH 86	---	---	1
PROJECT TOTALS					1	1	1

* SEE BARRIER SYSTEM GRADING SHAPING FINISHING INFORMATION TABLE FOR ESTIMATED QUANTITIES.
ALL LANDSCAPING REQUIRED AT EACH CULVERT AREA IS INCLUDED IN THE BARRIER SYSTEM GRADING SHAPING FINISHING ITEM.

BARRIER SYSTEM GRADING SHAPING FINISHING INFORMATION TABLE*

CULVERT	STATION	TO	STATION	DIR	CUT CY	EXPANDED FILL (BAD 3/4-INCH) CY	TOPSOIL SY	FERTILIZER TYPE B CWT	SEEDING MIX NO. 30 LB	SEED WATER MGAL	CONSTRUCTION STAKING SLOPE STAKES LF
500860200	104+20	-	111+35	LT & RT	2	172	2,260	1.5	41	50	715
UNDISTRIBUTED					---	---	450	0.3	8	10	---
500860290	184+00	-	194+00	LT & RT	1	112	2,370	1.5	43	53	1,000
UNDISTRIBUTED					---	---	470	0.3	9	10	---
500860310	203+00	-	210+01	LT & RT	14	66	2,170	1.4	39	49	700
UNDISTRIBUTED					---	---	430	0.3	8	10	---
500860320	210+40	-	219+00	LT & RT	19	153	2,530	1.6	46	57	860
UNDISTRIBUTED					---	---	470	0.3	9	10	---
PROJECT TOTALS					36	503	11,150	7.2	203	249	3,275

QUANTITIES ARE FOR INFORMATION ONLY. SEE EARTHWORK TABLE FOR DETAILS AND BARRIER SYSTEM GRADING SHAPING FINISHING TABLE FOR ACTUAL ITEMS & QUANTITIES. ALL LANDSCAPING REQUIRED AT EACH CULVERT AREA IS INCLUDED IN THE BARRIER SYSTEM GRADING SHAPING FINISHING ITEM.

EROSION CONTROL

STATION TO STATION			628.1504	628.1520	628.1905	628.1910
LOCATION			SILT FENCE	SILT FENCE MAINTENCE	MOB. EROSION CONTROL	MOB. EMERGENCY EROSION CONTROL
			LF	LF	EA	EA
CATEGORY 0010						
104+00	-	11+50	STH 86	830	830	---
184+00	-	194+25	STH 86	880	880	---
203+50	-	210+25	STH 86	550	550	---
210+25	-	219+00	STH 86	820	820	---
			UNDISTRIBUTED	620	620	1

PROJECT TOTALS 3,700 3,700 1 2

EROSION MAT

STATION TO STATION		LOCATION	628.2008
			EROSION MAT
			URBAN CLASS I
			TYPE B
			SY
CATEGORY 0010			
14+00	-	111+50	STH 86
184+00	-	194+25	STH 86
203+29	-	210+25	STH 86
210+25	-	219+00	STH 86
			UNDISTRIBUTED

PROJECT TOTALS 11,000

MOVING SIGNG AND SUPPORTS

STATION	DIR	LOCATION	638.2102
			MOVING
			SIGNS
			TYPE II
			EA
CATEGORY 0010			
104+96	RT	STH 86	1
185+08	LT	STH 86	1
205+65	RT	STH 86	1

PROJECT TOTALS 3

CONSTRUCTION STAKING

			650.9910 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL LS	
STATION TO STATION			LOCATION	
CATEGORY 0010				
104+20	-	218+20	STH 86	1

CATEGORY 0040 TOTAL

TRAFFIC CONTROL

PROJECT TOTALS

1

STATION TO STATION			LOCATION	TRAFFIC CONTROL DRUMS APPROX. SERVICE PERIOD		643.0300 TRAFFIC CONTROL DRUMS		SIGN CODE	SIGN SIZE	TRAFFIC CONTROL SIGNS APPROX. SERVICE PERIOD		643.0900 TRAFFIC CONTROL SIGNS		643.1000 SIGNS FIXED MESSAGE		MESSAGE	NOTE	
STATION TO STATION			LOCATION	DAYS		NO.	DAYS			DAYS		NO.	DAYS	SF				
PROJECT 9216-07-61 CATEGORY 0010																		
87+90	-	RT	STH 86	--	--	--		W20-1A	1	24	1	24	--					
97+95	-	RT	STH 86	--	--	--		W21-5	1	24	1	24	--					
98+00	-	LT	STH 86	--	--	--		G20-2A	1	24	1	24	--					
117+65	-	LT	STH 86	--	--	--		W21-5	1	24	1	24	--					
104+20	-	RT	STH 86		--	--		G20-57	3	7	--	--	18	HWY 86 ROAD WORK BEGINS XXX XX		NOTE 1		
107+80	- 108+80	LT	STH 86	9	10	90	--	--	--	--	--	--	--			BEAMGUARD REMOVAL AREA FOR CULVERT LINING ACCESS (10' SPACING)		
107+80	- 108+80	RT	STH 86	9	10	90	--	--	--	--	--	--	--					
98+00	- 114+00	RT	STH 86	14	30	420	--	--	--	--	--	--	--			BEAMGUARD REMOVAL AND REPLACEMENT (100' WORK AREA BUFFER SPACING & 50' TAPER SPACING)		
102+00	- 118+05	LT	STH 86	17	30	510	--	--	--	--	--	--	--					
---	-		JOHNSON RD	--	--	--		W20-1A	2S	23	1	23	--	ROAD WORK AHEAD		SEE SDD 15C4-5, TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL		
---	-		CURVE INN RD	--	--	--		W20-1A	2S	23	2	46	--	ROAD WORK AHEAD				
---	-		CTH C	--	--	--		W20-1A	2S	23	2	46	--	ROAD WORK AHEAD				
176+36	-	RT	STH 86	--	--	--		W21-5	1	24	1	24	--					
196+10	-	RT	STH 86	--	--	--		G20-2A	1	24	1	24	--					
196+90	-	LT	STH 86	--	--	--		W21-5	1	24	1	24	--					
205+85	-	LT	STH 86	--	--	--		W20-1A	1	24	1	24	--					
189+35	- 190+35	LT	STH 86	8	10	80	--	--	--	--	--	--	--			BEAMGUARD REMOVAL AREA FOR CULVERT LINING ACCESS (10' SPACING)		
177+95	- 191+00	RT	STH 86	9	25	225	--	--	--	--	--	--	--					
182+00	- 200+65	LT	STH 86	15	35	525	--	--	--	--	--	--	--			BEAMGUARD REMOVAL AND REPLACEMENT (100' WORK AREA BUFFER SPACING & 50' TAPER SPACING)		
190+00	-	RT	STH 86	--	--	--		W20-1A	1	23	1	23	--					
200+25	-	RT	STH 86	--	--	--		W21-5	1	23	1	23	--					
200+35	-	LT	STH 86	--	--	--		G20-2A	1	23	1	23	--					
197+50	- 220+00	RT	STH 86	32	40	1280	--	--	--	--	--	--	--			BEAMGUARD REMOVAL AND REPLACEMENT (100' WORK AREA BUFFER SPACING & 50' TAPER SPACING)		
202+00	- 214+05	LT	STH 86	32	40	1280	--	--	--	--	--	--	--					
213+50	- 214+50	LT	STH 86	8	10	80	--	--	--	--	--	--	--			BEAMGUARD REMOVAL AREA FOR CULVERT LINING ACCESS(10' SPACING)		
213+50	- 214+50	RT	STH 86	8	10	80	--	--	--	--	--	--	--					
218+20	-	LT	STH 86	--	--	--		G20-57	3	7	--	--	18	HWY 86 ROAD WORK BEGINS XXX XX		NOTE 1		
220+20	-	RT	STH 86	--	--	--		G20-2A	1	23	1	23	--					
220+35	-	LT	STH 86	--	--	--		W21-5	1	23	1	23	--					
230+85	-	LT	STH 86	--	--	--		W20-1A	1	23	1	23	--					

PROJECT TOTALS

4,660

349

36

NOTE 1: INSTALL A MINIMUM OF 7 DAYS PRIOR TO START OF CONSTRUCTION. REMOVE SIGNS AT START OF CONSTRUCTION

PROJECT NO: 9216-07-61				HWY: STH 86				COUNTY: PRICE				MISCELLANEOUS QUANTITIES				SHEET				E	
------------------------	--	--	--	-------------	--	--	--	---------------	--	--	--	--------------------------	--	--	--	-------	--	--	--	---	--

EARTHWORK - STH 102 (CATEGORY 0010)

Division	From/To Station	Location	205.0100 Excavation Common (1)		Available Material (5)	205.0500 Excavation Marsh (6)	209.2100 Backfill Granular Grade 2	Unexpanded Fill	Expanded Fill	SPV.0035.01 Marsh Excavation Stockpile & Replacement	Mass Ordinate +/- (7)	Waste (8)
			Cut	EBS Excavation			Factor 1.20		Factor 1.25			
STH 102	14+00/16+00	STH 102	238	0	238	170	204	60	74	0	164	333
PIPE TRANSITION AREA			*573	0	573	0	1,030	62	77	0	496	496
TEMPORARY DRIVEWAY			6	0	6	52	157	76	94	0	---	6
TEMPORARY DRIVEWAY REMOVAL			**199	0	199	0	0	0	0	52	---	199
Grand Total			442		1,016	222	1,391	197	246	52	660	1,034
Total Exc. Common			442									

Notes:

(1) Excavation Common is the sum of the Cut and EBS Excavation columns. Item number 205.0100

(5) Available Material = Cut

(6) Marsh Excavation - to be backfilled with Backfill Granular Grade 2, Item 209.2100. Marsh Excavation assumed to be wasted.

(7) Mass Ordinate = Cut - Expanded Fill (Does not include marsh excavation nor expanded fill in Temporary Driveway)

(8)Except for the Temporary Driveway, includes Marsh Excavation Waste

* Excavation included with the normal pipe item. Excavation Common = 0; shown here for information only.

**Temporary Driveway Removal Cut includes Fill or Granular Backfill Grade 2 for Temporary Drive, Granular Backfill Grade 2 removal in original marsh excavation areas, and removal of Base Agg. Used for surface of Temporary Drive.

CLEARING AND GRUBBING

STATION TO STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
CATEGORY 0010			
15+25 - 16+25	STH 102	1	1
PROJECT TOTALS		1	1

REMOVING SMALL PIPE CULVERTS

STATION TO STATION	DIR	LOCATION	203.0100 REMOVING SMALL PIPE CULVERTS EACH
CATEGORY 0010			
14+75	LT	STH 102	1
15+25	RT	STH 102	1
14+95	R/L	STH 102	1
15+00	R/L	STH 102	1
15+05	R/L	STH 102	1
PROJECT TOTALS			5

BASE COURSE

STATION TO STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	305.0130 BASE AGGREGATE DENSE 3-INCH TON	624.0100 WATER MGAL
CATEGORY 0010					
14+34 - 15+93	STH 102	50	334	0	5
14+75	DRIVEWAY	0	23	0	0
15+25	DRIVEWAY	0	14	0	0
16+10	TEMP DRIVEWAY	0	83	0	5
15+00	PIPE BEDDING	0	0	333	0
PROJECT TOTALS		50	454	333	10

ASPHALTIC ITEMS

STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	460.5224 HMA PAVEMENT 4 LT 58-28 S TON
CATEGORY 0010					
14+34	-	15+93	STH 102	30	90
PROJECT TOTAL				30	90

MARKERS CULVERT END

STATION	LOCATION	633.5200 MARKERS CULVERT END EACH
CATEGORY 0010		
14+94	STH 102	2
15+02	STH 102	2
15+10	STH 102	2
PROJECT TOTALS		6

CULVERT PIPES									
		520.1018	520.1024	520.2024	520.3518	520.3524	522.0436	522.1036	650.6000
		ARPON ENDWALLS FOR CULVERT PIPE 18-INCH	ARPON ENDWALLS FOR CULVERT PIPE 24-INCH	CULVERT PIPE TEMPORARY 24-INCH	CULVERT PIPE III-B 18- INCH	CULVERT PIPE III-B 24- INCH	CPRC Class IV 36-Inch	AEW for CPRC 36- Inch	CONSTRUCTION STAKING PIPE CULVERTS
STATION	LOCATION	EACH	EACH	LF	LF	LF	LF	EACH	EACH
CATEGORY 0010									
14+75	LT	2	---	---	36	---	---	---	---
14+93.5	STH 102	---	---	---	---	---	48	2	1
15+01.5	STH 102	---	---	---	---	---	48	2	1
15+09.5	STH 102	---	---	---	---	---	48	2	1
15+25	RT	---	2	---	---	32	---	---	---
16+10	RT	---	---	22	---	---	---	---	---
TOTALS		2	2	22	36	32	144	6	3

LANDSCAPING ITEMS

				625.0100	628.2008	629.0210	630.0130	630.0160	630.0200	630.0500
				TOPSOIL	EROSION MAT URBAN CLASS I TYPE B	FERTILIZER TYPE B	SEEDING MIX NO. 30	SEEDING MIX NO. 60	TEMP SEEDING	SEED WATER
STATION TO STATION	DIR	LOCATION		SY	SY	CWT	LB	LB	LB	MGAL
CATEGORY 0010										
14+00	-	16+10	LT	STH 102	960	960	0.64	5	13	22
14+34	-	15+93	RT	STH 102	990	990	0.94	4	15	22
100+16	-	101+65	R/L	TEMP DWY	370	370	0.23	1	6	8
UNDISTRIBUTED				460	460	0.29	2	2	3	10
PROJECT TOTALS				2,780	2,780	2.10	12	36	34	62

TRAFFIC CONTROL

	EST. SERVICE PERIOD DAYS	643.0420	643.0705	643.0900	643.1000	643.5000
		BARRICADES TYPE III	WARNING LIGHTS TYPE A	SIGNS	SIGNS FIXED MESSAGE*	TRAFFIC CONTROL
LOCATION		NO DAYS	NO DAYS	NO DAYS	NO SF	EACH
CATEGORY 0010						
STH 102	30	20 600	40 1,200	19 570	64	---
DETOUR	30	-- --	-- --	66 1,980	--	---
SUBTOTALS		600	1,200	2,550	64	0
UNDISTRIBUTED	---	60	120	255	--	1
SUBTOTALS		60	120	0 255	0	1
PROJECT TOTALS		660	1,320	2,805	64	1

*INSTALL 7 DAYS IN ADVANCE OF CONSTRUCTION

CONSTRUCTION STAKING

		650.4500	650.5000	650.9910	650.9920
		CONSTRUCTION STAKING SUBGRADE	CONSTRUCTION STAKING BASE	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL	CONSTRUCTION STAKING SLOPE STAKES
STATION TO STATION	LOCATION	LF	LF	LS	LF
CATEGORY 0010					
14+34 - 15+93	STH 102	159	159	1	159
PROJECT TOTALS		159	159	1	159

EROSION CONTROL ITEMS

				628.1504	628.1520	628.1905	628.1910	628.7555
				SILT FENCE LF	SILT FENCE MAINT LF	MOB. EROSION CONTROL EA	MOB. EMERGENCY EROSION CONTROL EA	CULVERT PIPE CHECKS EACH
STATION TO STATION			LOCATION	LF	LF	EA	EA	EACH
CATEGORY 0010								
13+80	-	16+25	STH 102	575	575	---	---	3
UNDISTRIBUTED				120	120	2	2	---
PROJECT TOTALS				695	695	2	2	3

RIPRAP

			606.0300	645.0120
			RIPRAP HEAVY CY	GEOTEXTILE TYPE HR SY
STATION	DIR	LOCATION		
CATEGORY 0010				
15+00	LT	STH 102	40	80
15+00	RT	STH 102	40	80
PROJECT TOTAL			80	160

GEOTEXTILE

		645.0135
		GEOTEXTILE TYPE SR
STATION TO STATION	LOCATION	SY
CATEGORY 0010		
14+88 - 15+15	STH 102	220
PROJECT TOTALS		220

COVERING SIGNS

		643.0920 TRAFFIC CONTROL COVERING SIGNS TYPE II		
		EACH	NUMBER OF CYCLES	NUMBER OF SIGNS
LOCATION	STAGE			
CATEGORY 0010				
STH 102 DETOUR	1	2	1	2
PROJECT TOTAL		2		

PAVEMENT MARKING

		646.1020	
		EPOXY 4-INCH (WHITE) LF	EPOXY 4-INCH (YELLOW) LF
STATION - STATION	LOCATION		
CATEGORY 0010			
14+34 - 15+93	STH 102	320	200
PROJECT TOTALS		520	

SAW CUTTING

			690.0150
			SAWING ASPHALT LF
STATION TO STATION	DIR	LOCATION	
CATEGORY 0010			
14+34	R/L	STH 102	22
15+93	R/L	STH 102	22
PROJECT TOTALS			44



536218

SARAH L. KOSS
LINCOLN COUNTY, WI
REGISTER OF DEEDS
04/26/2019 02:04:28PM
REC FEE: 25.00
PAGES: 1

Volume 1
Page 25

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 1009-44-27- 4.02
AMENDMENT NO:...

TRANSPORTATION PROJECT PLAT NO: 1009-44-27 - 4.02

BEING A PART OF THE SOUTHWEST QUARTER OF THE SOUTHWEST QUARTER, SECTION 19, T31N, R5E, AND A PART OF THE NORTHWEST QUARTER OF THE NORTHWEST QUARTER, SECTION 30, T31N, R5E, TOWN OF CORNING, LINCOLN COUNTY, WISCONSIN

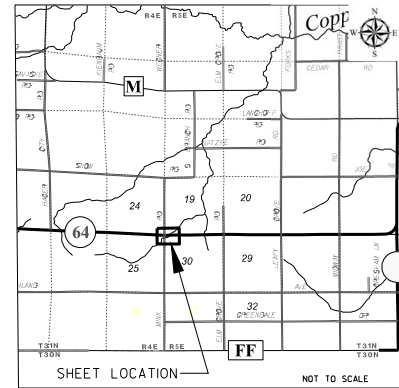
RELOCATION ORDER STH 64 LINCOLN COUNTY
C-35-12, C-35-63, C-35-69
LINCOLN COUNTY CULVERT REPLACEMENTS

TO PROPERTY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

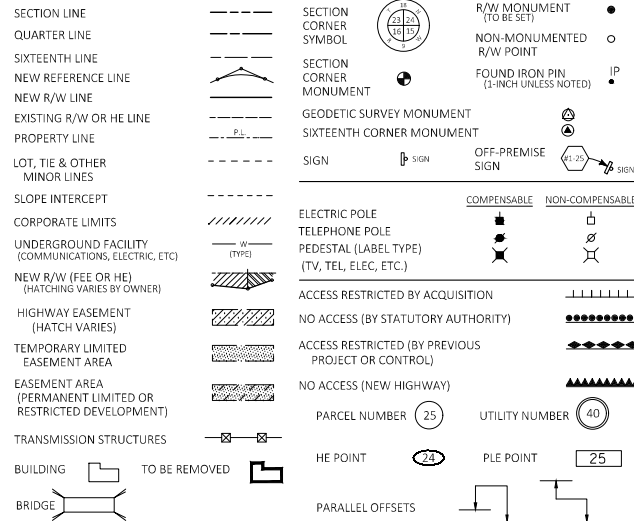
TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SUBSECTIONS 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
- THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SUBSECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

PROJECT LOCATION



CONVENTIONAL SYMBOLS



CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	ALUM	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	RDE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	COR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED	TLE
GAS VALVE	GV	EASEMENT	
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED	PLE		
EASEMENT			
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		



CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

TOWN

SW-SW
SECTION 19

OF

64

NW-NW
SECTION 30

CORNING

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN IS BASED UPON THE FOLLOWING POINTS OF REFERENCE:
EXISTING HIGHWAY RIGHT-OF-WAY OF STH 64 ESTABLISHED FROM PREVIOUS PROJECT:
T020(5), DATED FEBRUARY 4, 1953

"OWNERS" NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY
AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND
INTERESTS TO THE STATE OR DEPT.

SCHEDULE OF LANDS AND INTEREST

PARCEL NO.	OWNER	INTEREST REQUIRED	AREA ACRES REQUIRED			TLE AREA	PLE AREA
			NEW	EXISTING	TOTAL		
3	DELORES STAUB AND RALPH STAUB	TLE PLE	---	---	---	0.07 AC	0.06 AC
4	BRIANE HEINOWSKI	TLE PLE	---	---	---	0.01 AC	0.11 AC

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), (LINCOLN) COUNTY, NAD 83 (2011) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 1-INCH BY 24-INCH IRON PIPE) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF RECORD.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. EXCLUDING RIGHT-OF-WAY BOUNDARIES, THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

DIMENSIONS FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLE'S EXPIRE AT THE COMPLETION OF THE PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE THE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNERS RIGHT TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

LINE TABLE

FROM-TO	BEARING	DISTANCE
L1	N38°24'24"E	47.85'
L2	S26°48'46"E	42.28'
L3	S26°48'46"E	14.19'
L4	S26°48'46"E	55.33'
L5	N38°24'24"E	63.46'
L6	N38°24'24"E	16.78'
L7	N89°44'18"E	25.00'
L8	N00°14'39"W	25.02'
L9	N89°45'21"E	100.00'
L10	S00°14'39"E	25.00'
L11	S89°44'18"W	100.00'
L12	S89°44'18"W	65.00'
L13	S00°14'39"E	40.50'
L14	S89°45'21"W	85.00'
L15	N00°14'39"W	20.50'
L16	S89°45'21"W	25.00'
L17	N76°14'59"W	82.45'
L18	N89°44'18"E	190.00'

MAG SPIKE FOUND
Y = 111095.26
X = 332792.97

MAG SPIKE FOUND
Y = 111100.39
X = 335555.10

Omni
ASSOCIATES

OMNI ASSOCIATES
ONE SYSTEMS DRIVE
APPLETON, WI 54914-1654
PHONE (920) 735-6900
FAX (920) 830-6100

I, DAVID A. YURK, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.



(SIGNATURE) David A. Yurk DATE 4-16-2019

(PRINTED NAME) DAVID A. YURK

(REGISTRATION NO.) S-2648

THIS PLAT AND RELOCATION ORDER IS APPROVED FOR THE DEPARTMENT.

(SIGNATURE) Brent L. Stella DATE 4-24-19

(PRINT NAME:) Brent L. Stella

TRANSPORTATION PROJECT PLAT NO: 1009-44-27 - 4.03

BEING A PART OF THE SOUTHWEST QUARTER OF THE SOUTHEAST QUARTER, SECTION 19, T31N, R5E, AND A PART OF THE NORTHWEST QUARTER OF THE NORTHEAST QUARTER, SECTION 30, T31N, R5E, TOWN OF CORNING, LINCOLN COUNTY, WISCONSIN

RELOCATION ORDER STH 64 LINCOLN COUNTY
C-35-12, C-35-63, C-35-69
LINCOLN COUNTY CULVERT REPLACEMENTS

TO PROPERTY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SUBSECTIONS 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SUBSECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

LINE TABLE		
FROM-TO	BEARING	DISTANCE
L1	N00°40'43"W	50.63'
L2	S00°40'43"E	50.72'
L3	S00°40'43"E	5.62'
L4	S00°40'43"E	43.66'
L5	N00°40'43"W	45.24'
L6	N00°40'43"W	4.13'
L7	N00°40'43"W	20.00'
L8	N89°17'18"E	100.00'
L9	S00°40'43"E	20.00'
L10	S89°17'18"W	100.00'
L11	S89°17'18"W	50.00'
L12	S00°40'43"E	22.00'
L13	S89°17'18"W	100.00'
L14	N00°40'43"W	22.00'
L15	N89°17'18"E	100.00'

POINT TABLE			
PT#	Y	X	DESC.
8	111156.68	336352.81	PLE
9	111176.68	336352.58	PLE
10	111177.93	336452.57	PLE
11	111157.93	336452.81	PLE
12	111057.93	336453.99	PLE
13	111035.94	336454.25	PLE
14	111034.69	336354.26	PLE
15	111056.69	336354.00	PLE
29	111158.55	336502.80	TLE
30	111058.55	336503.99	TLE

OMNI

ASSOCIATES

OMNI ASSOCIATES

ONE SYSTEMS DRIVE

APPLETON, WI 54914-1654

PHONE (920) 735-6900

FAX (920) 830-6100

I, DAVID A. YURK, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

(SIGNATURE) David A. Yurk

(PRINTED NAME) DAVID A. YURK

(REGISTRATION NO.) S-2648

(SIGNATURE) Brent L. Stella

(PRINT NAME) Brent L. Stella

DATE 4-16-2019

DATE 4-24-19

THIS PLAT AND RELOCATION ORDER IS APPROVED FOR THE DEPARTMENT.

WISCONSIN

DAVID A. YURK

S-2648

OSR/PROF.

WI

LAND SURVEYOR

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN IS BASED UPON THE FOLLOWING POINTS OF REFERENCE:
EXISTING HIGHWAY RIGHT-OF-WAY OF STH 64 ESTABLISHED FROM PREVIOUS PROJECT: T02045, DATED FEBRUARY 4, 1953

CONVENTIONAL SYMBOLS

SECTION LINE
QUARTER LINE
SIXTEENTH LINE
NEW REFERENCE LINE
NEW R/W LINE
EXISTING R/W OR HE LINE
PROPERTY LINE
LOT, TIE & OTHER MINOR LINES
SLOPE INTERCEPT
CORPORATE LIMITS
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.)
NEW R/W (FEE OR HE) (WATCHING VARIES BY OWNER)
HIGHWAY EASEMENT (HATCH VARIES)
TEMPORARY LIMITED EASEMENT AREA
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)
TRANSMISSION STRUCTURES
BUILDING
BRIDGE

SECTION CORNER SYMBOL
SECTION CORNER MONUMENT
GEODETIC SURVEY MONUMENT
SIXTEENTH CORNER MONUMENT
SIGN
ELECTRIC POLE
TELEPHONE POLE
PEDESTAL (LABEL TYPE) (TV, TEL, ELEC, ETC.)
ACCESS RESTRICTED BY ACQUISITION
NO ACCESS (BY STATUTORY AUTHORITY)
ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)
NO ACCESS (NEW HIGHWAY)
PARCEL NUMBER
HE POINT
BRIDGE TO BE REMOVED
PARALLEL OFFSETS

R/W MONUMENT (TO BE SET)
NON-MONUMENTED R/W POINT
FOUND IRON PIN (1-INCH UNLESS NOTED)
OFF-PREMISE SIGN
COMPENSABLE
NON-COMPENSABLE
ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)
NO ACCESS (NEW HIGHWAY)
UTILITY NUMBER
PLE POINT
PARALLEL OFFSETS

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS
ACRES
AHEAD
ALUMINUM
AND OTHERS
BACK
BLOCK
CENTERLINE
CERTIFIED SURVEY MAP
CONCRETE
COUNTY
COUNTY TRUNK HIGHWAY
DISTANCE
CORNER
DOCUMENT NUMBER
EASEMENT
EXISTING
GAS VALVE
GRID NORTH
HIGHWAY EASEMENT
IDENTIFICATION
LAND CONTRACT
LEFT
MONUMENT
NATIONAL GEODETIC SURVEY
NUMBER
OUTLOT
PAGE
POINT OF TANGENCY
PERMANENT LIMITED EASEMENT
POINT OF BEGINNING
POINT OF CURVATURE
POINT OF COMPOUND CURVE

AR
AC
AH
ALUM
ET AL
BK
C/L
CSM
CONC
CO
CTH
DIST
COR
DOC
EASE
EX
GV
GN
HE
ID
LC
LT
MON
NGS
NO
OL
P
PT
PLE
POB
PC
PCC

POINT OF INTERSECTION
PROPERTY LINE
RECORDED AS
REEL / IMAGE
REFERENCE LINE
REMAINING
RESTRICTIVE DEVELOPMENT
EASEMENT
RIGHT
RIGHT OF WAY
SECTION
SEPTIC VENT
SQUARE FEET
STATE TRUNK HIGHWAY
STATION
TELEPHONE PEDESTAL
TEMPORARY LIMITED EASEMENT
PLAT
UNITED STATES HIGHWAY
VOLUME

PI
PL
(100')
R/I
R/L
REM
ROE
RT
R/W
SEC
SEPV
SF
STH
STA
TP
TLE
TPP
USH
V

CURVE DATA
LONG CHORD
LONG CHORD BEARING
RADIUS
DEGREE OF CURVE
CENTRAL ANGLE
LENGTH OF CURVE
TANGENT
DIRECTION AHEAD
DIRECTION BACK

LCH
LCB
R
D
Δ/DELTA
L
T
DA
DB

536219

SARAH L. KOSS
LINCOLN COUNTY, WI
REGISTER OF DEEDS

04/26/2019 02:08:46PM

REC FEE: 25.00
PAGES: 1

Volume 1
Page 26

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 1009-44-27 - 4.03
AMENDMENT NO:---

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. EXCLUDING RIGHT-OF-WAY BOUNDARIES, THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 1-INCH BY 24-INCH IRON PIPE) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF RECORD.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. EXCLUDING RIGHT-OF-WAY BOUNDARIES, THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

DIMENSIONS FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLE'S EXPIRE AT THE COMPLETION OF THE PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE THE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNERS RIGHT TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

UTILITY INTEREST REQUIRED

UTILITY	OWNERS	INTEREST REQUIRED
100	WISCONSIN PUBLIC SERVICE CORPORATION	RELEASE OF RIGHTS

PROJECT LOCATION

NW-NE SECTION 30

CORNING

SCHEDULE OF LANDS AND INTEREST

PARCEL NO.	OWNER	INTEREST REQUIRED	AREA ACRES REQUIRED			TLE AREA	PLE AREA
			NEW	EXISTING	TOTAL		
6	BRUCE C. BROEKG JR. AND HEATHER M. BROEKG	TLE PLE	---	---	---	0.11 AC	0.05 AC
7	TODD W. LUEDTKE	TLE PLE	---	---	---	0.11 AC	0.05 AC

*OWNERS' NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE STATE OR DEPT.

FILE NAME : F:\TR\JOBS\22711A1\CIVIL 3D 2016 STH 64 EAST\RW\TPP EAST.DWG
APPRAISAL PLAT DATE : 4-16-2019

PLOT DATE : 4/16/2019 4:32 PM

PLOT BY : OMNI ASSOCIATES, INC. - JAIRO MAZARIEGOS

4

TRANSPORTATION PROJECT PLAT NO: 1009-44-27 - 4.01
BEING A PART OF LOTS 1 AND 3, LINCOLN COUNTY CERTIFIED SURVEY MAP 1998 AND PART OF LOT 3 AND OUTLOT 1, LINCOLN COUNTY CERTIFIED SURVEY MAP 2015, LOCATED IN GOVERNMENT LOT 8, SECTION 30, T33N, R6E, TOWN OF ROCK FALLS, LINCOLN COUNTY, WISCONSIN

RELOCATION ORDER STH 107 LINCOLN COUNTY
C-35-12, C-35-63, C-35-69
LINCOLN COUNTY CULVERT REPLACEMENTS

TO PROPERTY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SUBSECTIONS 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
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POINT TABLE

PT#	Y	X	PT#
8	173895.32	369602.01	PLE
10	173853.65	369511.11	PLE
13	173915.79	369592.63	PLE
14	173874.01	369501.77	PLE
15	173853.13	369456.34	TLE
21	173936.68	369638.06	TLE
22	173913.12	369428.84	HE
25	173996.67	369610.55	HE
26	173949.10	369467.35	HE
27	173990.77	369558.25	HE
28	174004.41	369552.00	PLE
29	173973.15	369483.83	PLE
30	173959.51	369490.08	PLE

LINE TABLE

FROM-TO	BEARING	DISTANCE
L1	S24°37'38"E	32.43'
L2	N24°37'35"W	32.65'
L3	N24°37'35"W	33.35'
L4	N46°57'04"E	52.70'
L5	N65°22'14"E	100.00'
L6	N83°33'32"E	52.63'
L7	S24°37'38"E	33.57'
L8	N65°22'14"E	25.00'
L9	N24°37'46"W	15.00'
L10	N65°22'14"E	75.00'
L11	S24°37'46"E	15.00'
L12	S65°22'14"W	75.00'
L13	S65°18'25"W	50.00'
L14	S24°37'46"E	22.52'
L15	S65°22'14"W	100.00'
L16	N24°37'46"W	22.40'
L17	N65°18'25"E	100.00'

OMNI
ASSOCIATES

OMNI ASSOCIATES
ONE SYSTEMS DRIVE
APPLETON, WI 54914-1654
PHONE (920) 735-6900
FAX (920) 830-6100

I, DAVID A. YURK, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.



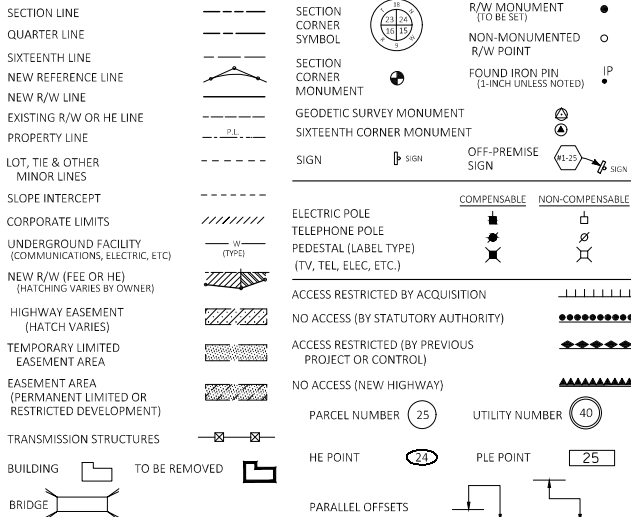
(SIGNATURE) David A. Yurk DATE 4-16-2019
(PRINTED NAME) DAVID A. YURK
(REGISTRATION NO.) S-2648

THIS PLAT AND RELOCATION ORDER IS APPROVED FOR THE DEPARTMENT OF TRANSPORTATION.

(SIGNATURE) Brent L. Stella DATE 4-24-19
(PRINT NAME:) Brent L. Stella

FILE NAME : F:\TRV\JOBS\E2271A17\CIVIL 3D 2016 STH 107\RW\TPP 107.DWG
APPRAISAL PLAT DATE : 4-16-2019

CONVENTIONAL SYMBOLS

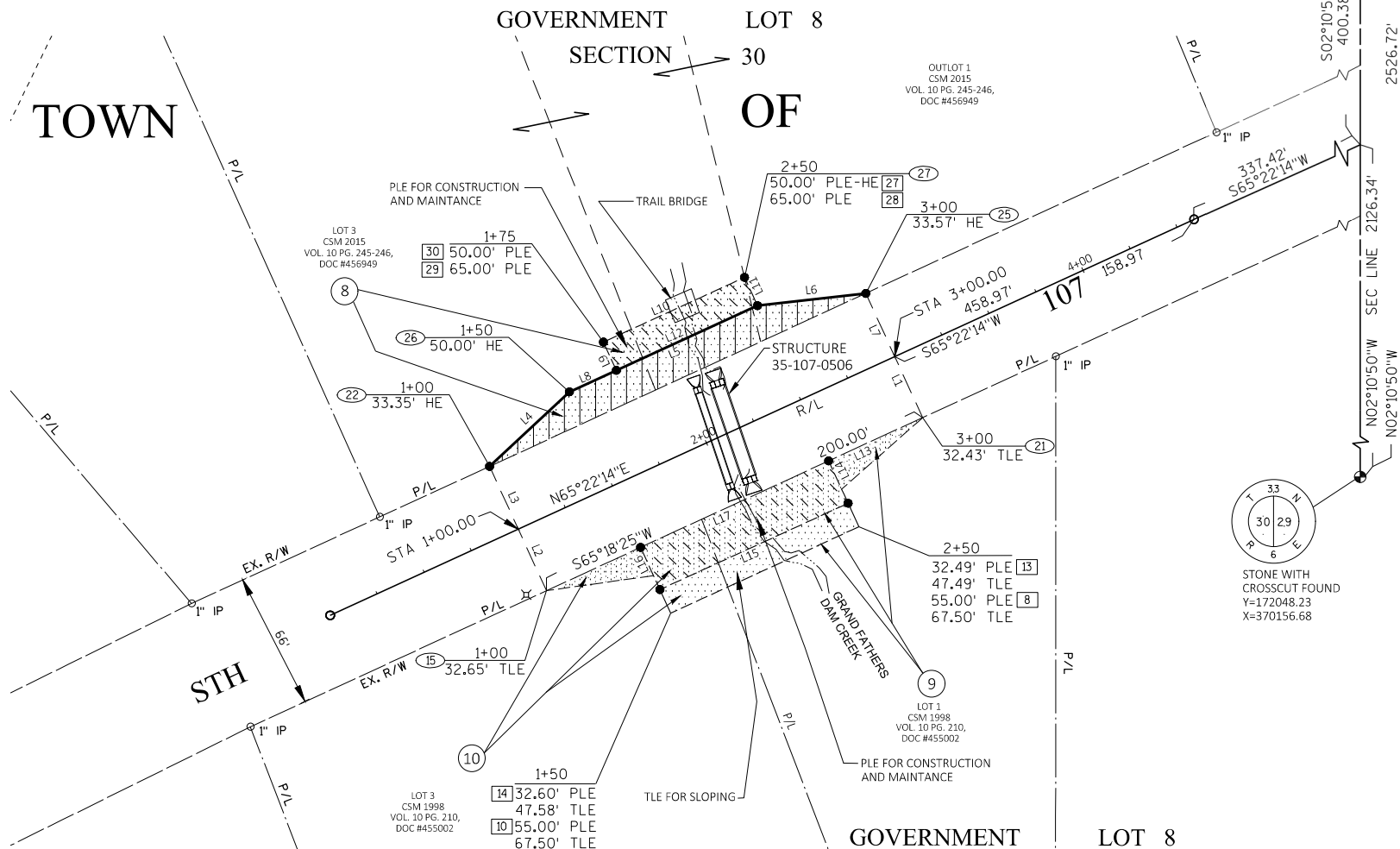


CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	ALUM	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	RDE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	COR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED	TLE
GAS VALVE	GV	EASEMENT	
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT MONUMENT	LT MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED EASEMENT	PLE		
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB



NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), (LINCOLN) COUNTY, NAD 83 (2011) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 1-INCH BY 24-INCH IRON PIPE) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF RECORD.

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FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLE'S EXPIRE AT THE COMPLETION OF THE PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE THE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNERS RIGHT TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

A HIGHWAY EASEMENT (HE) IS AN EASEMENT FOR HIGHWAY PURPOSE, AS LONG AS SO USED, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE.

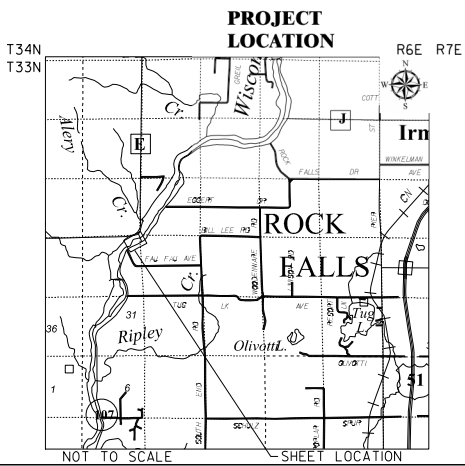
SCHEDULE OF LANDS AND INTEREST

PARCEL NO.	OWNER	INTEREST REQUIRED	AREA ACRES REQUIRED			TLE AREA	PLE AREA
			NEW	EXISTING	TOTAL		
8	KAREN A. MONTI AND DAVID G. PANKOW	HE PLE	0.06 AC	---	0.06 AC	---	0.03 AC
9	WILLIAM E. WILLIAMS	TLE PLE	---	---	---	0.01 AC	0.04 AC
10	DUSTIN J. MONTI & SWAWZA C. MONTI	TLE PLE	---	---	---	0.01 AC	0.02 AC

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN IS BASED UPON THE FOLLOWING POINTS OF REFERENCE:

EXISTING HIGHWAY RIGHT-OF-WAY OF STH 107 ESTABLISHED AT 66' FROM STATE STATUTES 82.18.

"OWNERS" NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE STATE OR DEPT.



PLOT DATE : 4/16/2019 4:34 PM

PLOT BY : OMNI ASSOCIATES, INC. - JAIRO MAZARIEGOS

4.

TRANSPORTATION PROJECT PLAT NO: 9225-06-21 - 4.01

BEING A PART OF THE SOUTHEAST QUARTER OF THE SOUTHWEST QUARTER AND A PART OF THE SOUTHWEST QUARTER OF THE SOUTHEAST QUARTER, SECTION 16, T34N, R3E, TOWN OF SPIRIT, PRICE COUNTY, WISCONSIN

RELOCATION ORDER STH 102 PRICE COUNTY
CHELSE - SPIRIT
JOHNSON CREEK CULVERT REPLACEMENTS

TO PROPERTY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SUBSECTIONS 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SUBSECTION 84.09 (D) OR (2), WISCONSIN STATUTES.

TOWN

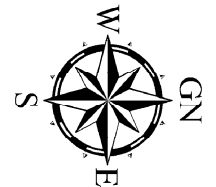
SE-SW
SECTION 16

STH

SPIRIT

OF

SW-SE
SECTION 16



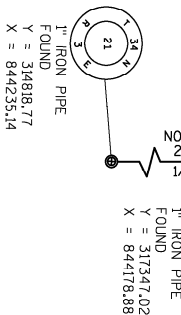
SCALE, FEET
0 40 80

Document No. 384464

JUDITH L. CHIZEK
PRICE COUNTY, WI
REGISTER OF DEEDS
RECEIVED FOR RECORD
April 26, 2019
AT 10:32 AM
RECORDING FEE: \$25.00

PAGES:1 By: LM*
**The above recording information
verifies that this document has
been electronically recorded
and returned to the submitter

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 9225-06-21- 4.01
AMENDMENT NO:...



CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	AL	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	RDE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	COR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED	TLE
GAS VALVE	GV	EASEMENT	
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	PT		
POINT OF TANGENCY	PT		
PERMANENT LIMITED	PLE		
EASEMENT			
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), (PRICE) COUNTY, NAD 83 (2011) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 1-INCH BY 24-INCH IRON PIPE) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF RECORD.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. EXCLUDING RIGHT-OF-WAY BOUNDARIES, THIS PLAT MAY NOT BE A TRULY REPRESENTATION OF EXISTING PROPERTY LINES AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

DIMENSIONS FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.

FOR THE CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN MADISON.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLE'S EXPIRE AT THE COMPLETION OF THE PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE THE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNERS RIGHT TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

A HIGHWAY EASEMENT (HE) IS AN EASEMENT FOR HIGHWAY PURPOSE, AS LONG AS SO USED, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE.

SCHEDULE OF LANDS AND INTEREST

PARCEL NO.	OWNER	INTEREST REQUIRED	AREA ACRES REQUIRED			TLE AREA	PLE AREA
			NEW	EXISTING	TOTAL		
11	MARK F. BEDER	TLE PLE	---	---	---	0.43 AC	0.04 AC
12	ROBERT J. AND VICTORIA A. PINNOW	HE TLE PLE	0.05 AC	---	0.05 AC	0.14 AC	0.06 AC

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN IS BASED UPON THE FOLLOWING POINTS OF REFERENCE:

EXISTING HIGHWAY RIGHT-OF-WAY OF STH 102 ESTABLISHED AT 66' FROM STATE STATUTES 82.18.

CONVENTIONAL SYMBOLS

SECTION LINE	---	SECTION CORNER SYMBOL		R/W MONUMENT (TO BE SET)	•
QUARTER LINE	---	SIXTEENTH LINE	---	NON-MONUMENTED R/W POINT	o
NEW REFERENCE LINE	---	NEW R/W LINE	---	FOUND IRON PIN (1/2-INCH UNLESS NOTED)	IP
EXISTING R/W OR HE LINE	---	GEODETIC SURVEY MONUMENT		SIXTEENTH CORNER MONUMENT	
PROPERTY LINE	---	SIGN		OFF-PREMISE SIGN	
LOT, TIE & OTHER MINOR LINES	---	SLOPE INTERCEPT	---	COMPENSABLE	NON-COMPENSABLE
CORPORATE LIMITS	---	ELECTRIC POLE		TELEPHONE POLE	
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)	---	PEDESTAL (LABEL TYPE) (TV, TEL, ELEC, ETC.)		ACCESS RESTRICTED BY ACQUISITION	---
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)	---	NO ACCESS (BY STATUTORY AUTHORITY)	---	ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)	---
HIGHWAY EASEMENT (HATCH VARIES)	---	NO ACCESS (NEW HIGHWAY)	---	PARCEL NUMBER	25
TEMPORARY LIMITED EASEMENT AREA	---	EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)	---	UTILITY NUMBER	40
TRANSMISSION STRUCTURES	---	HE POINT	24	PLE POINT	25
BUILDING		TO BE REMOVED		PARALLEL OFFSETS	
BRIDGE					

UTILITY INTEREST REQUIRED

UTILITY	OWNERS	INTEREST REQUIRED
100	PRICE ELECTRIC COOPERATIVE INC.	RELEASE OF RIGHTS
101	CENTURYTEL OF NORTHERN WISCONSIN, LLC. D/B/A/CENTURYLINK	RELEASE OF RIGHTS

LINE TABLE

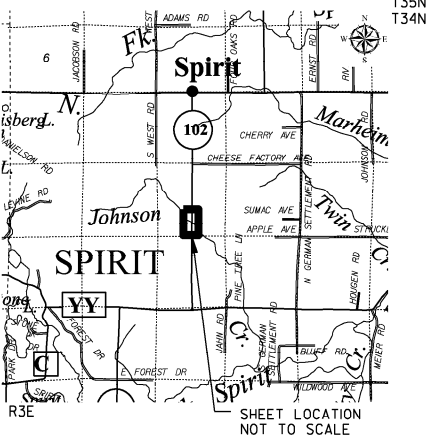
L1	S69°00'08"W	23.08'
L2	N17°01'19"W	52.23'
L3	N00°20'00"W	100.00'
L4	N16°22'22"E	52.18'
L5	N69°00'08"E	35.45'
L6	N69°00'08"E	35.08'
L7	S69°00'08"W	35.44'
L8	S69°00'08"W	12.01'
L9	N00°20'00"W	40.00'
L10	S89°45'47"W	30.00'
L11	N00°18'19"W	85.00'
L12	N89°45'47"E	37.46'
L13	S16°22'22"W	26.09'
L14	S00°20'00"E	60.00'
L15	N16°22'22"E	26.09'
L16	S00°20'00"E	108.00'
L17	N89°45'47"E	23.02'
L18	S00°14'13"E	67.00'
L19	S89°45'47"W	22.90'
L20	N00°20'00"W	67.00'
L21	S00°20'00"E	25.00'

POINT TABLE

PT#	Y	X	PT#
10	318313.67	844248.97	PLE
11	318380.67	844248.69	PLE
13	318289.00	844328.07	TLE
14	318488.99	844327.25	TLE
17	318438.27	844151.84	PLE
19	318313.57	844226.07	PLE
20	318380.57	844225.68	PLE
21	318463.30	844159.19	HE
22	318263.30	844160.36	HE
23	318313.24	844145.07	HE
24	318413.23	844144.49	HE
25	318438.11	844114.38	PLE
26	318353.11	844114.84	PLE
27	318353.23	844144.84	PLE

*OWNERS' NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE STATE OR DEPT.

PROJECT LOCATION



OMNI ASSOCIATES

OMNI ASSOCIATES
ONE SYSTEMS DRIVE
APPLETON, WI 54914-1654
PHONE (920) 735-6900
FAX (920) 830-6100

I, DAVID A. YURK, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.



(SIGNATURE) David A. Yurk DATE 4-16-2019

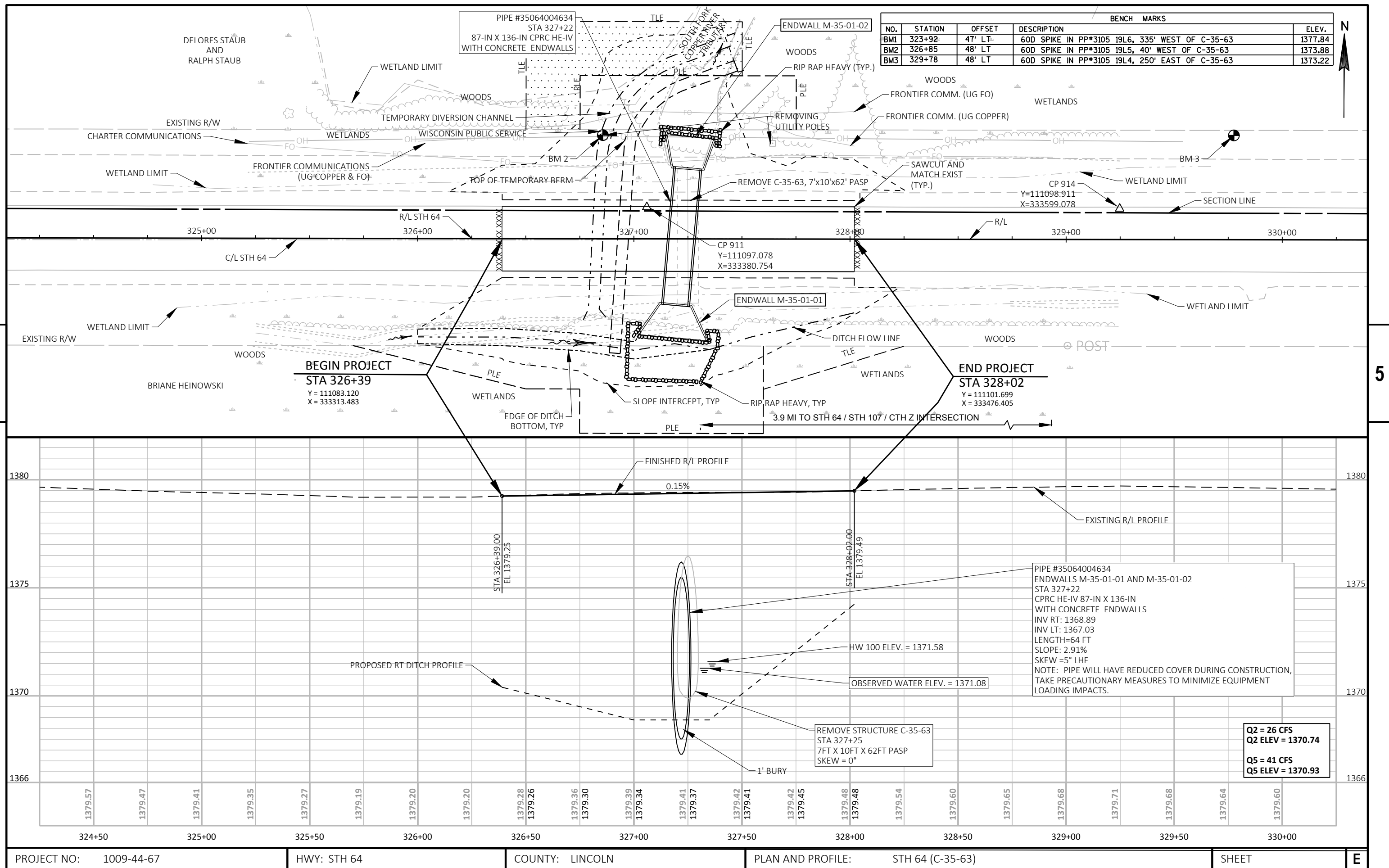
(PRINTED NAME) DAVID A. YURK

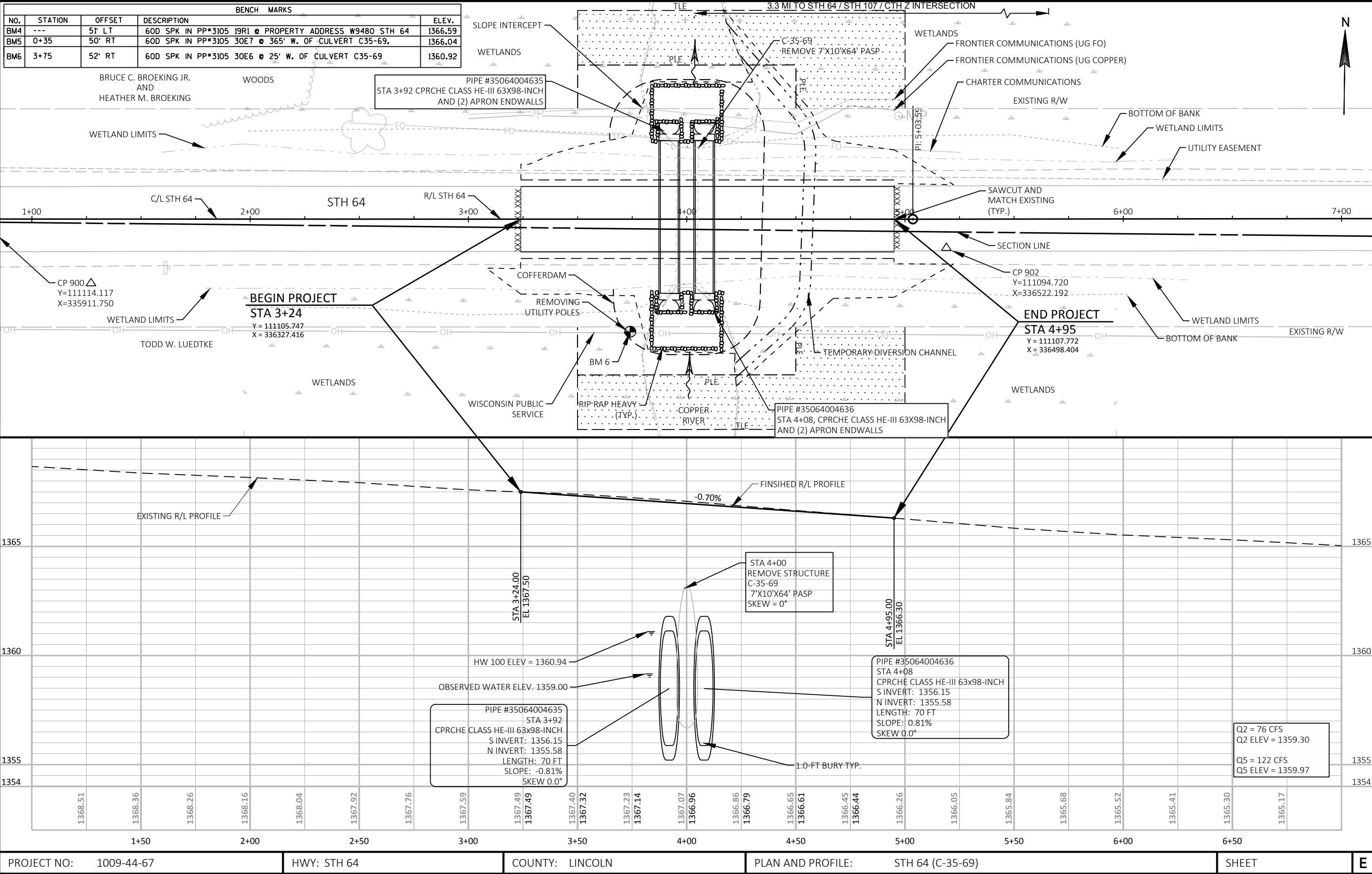
(REGISTRATION NO.) S-2648

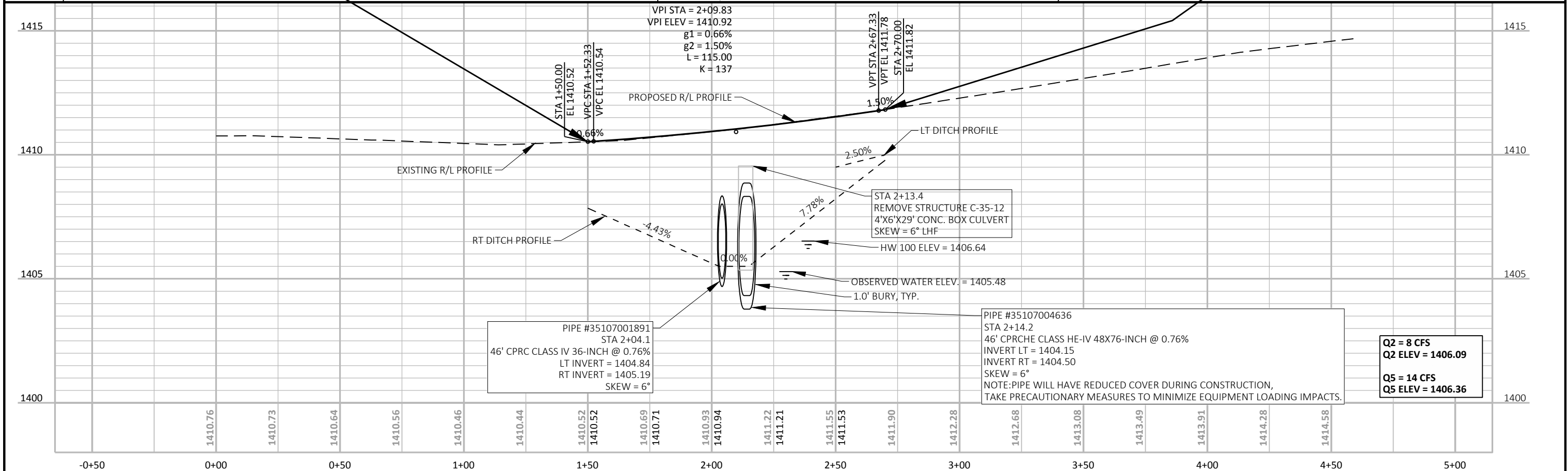
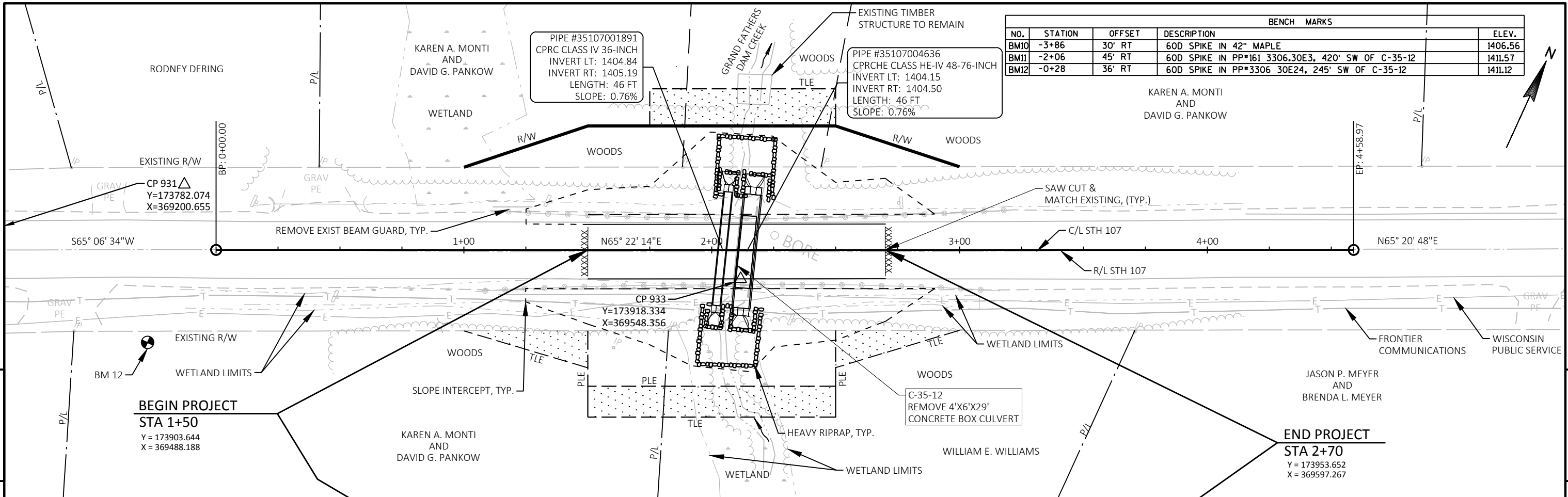
THIS PLAT AND RELOCATION ORDER IS APPROVED FOR THE DEPARTMENT.

(SIGNATURE) Brent L. Stella DATE 4-24-19

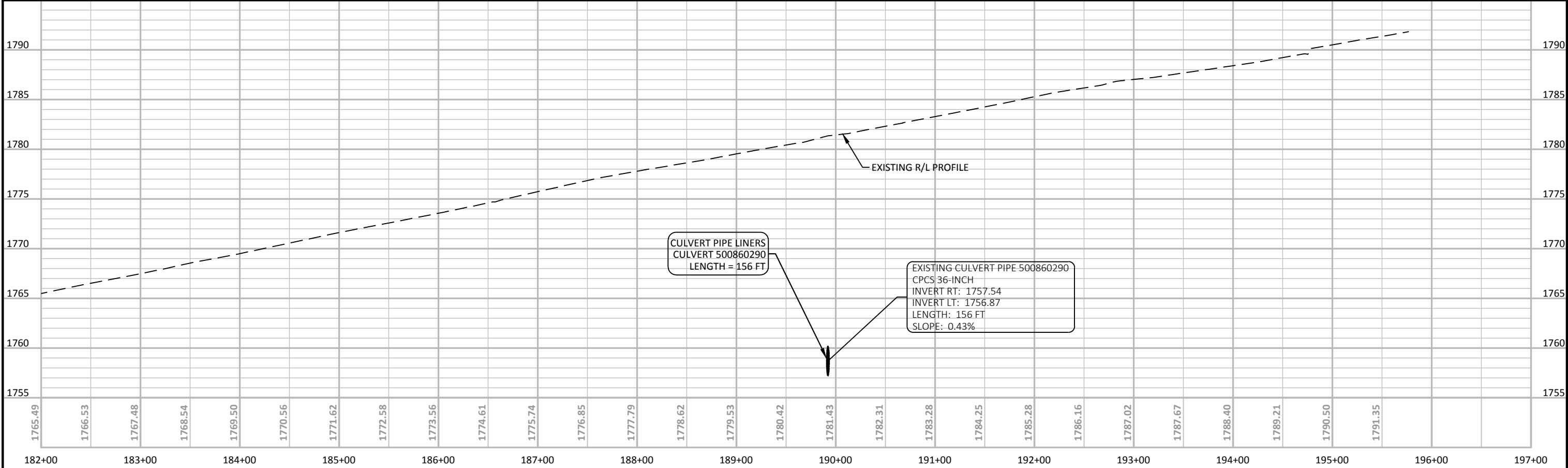
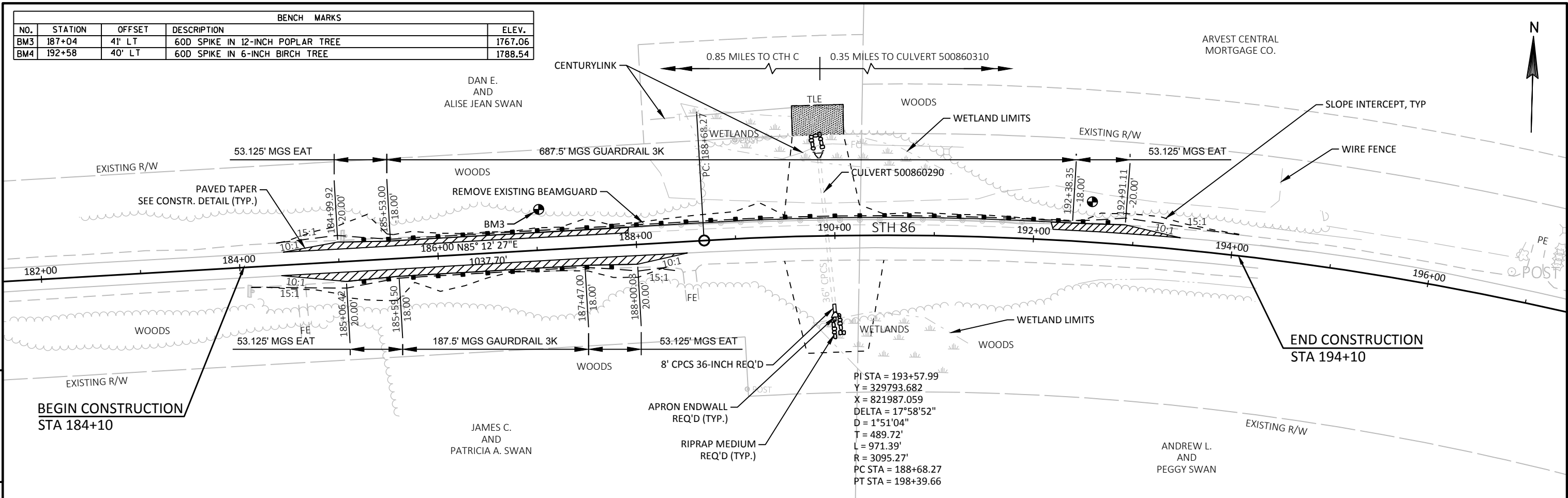
(PRINT NAME:) Brent L. Stella



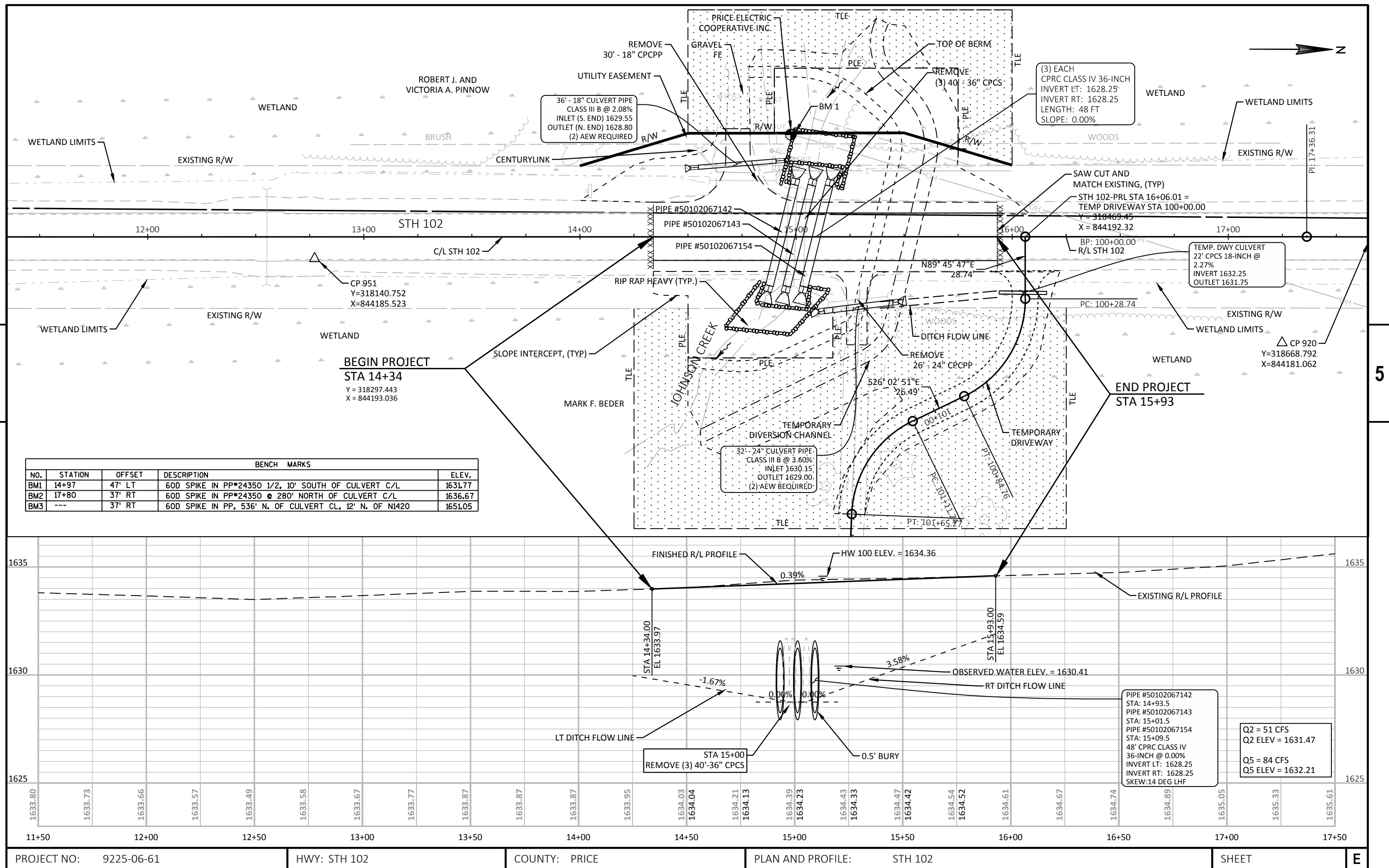


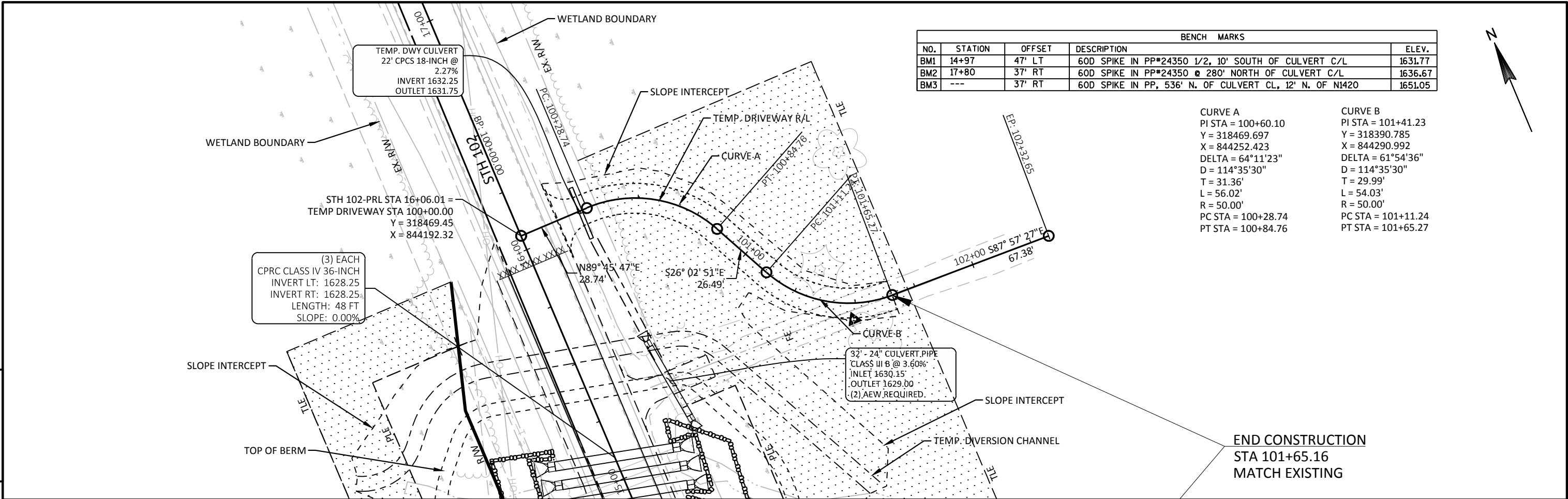


BENCH MARKS				
NO.	STATION	OFFSET	DESCRIPTION	ELEV.
BM3	187+04	41' LT	60D SPIKE IN 12-INCH POPLAR TREE	1767.06
BM4	192+58	40' LT	60D SPIKE IN 6-INCH BIRCH TREE	1788.54



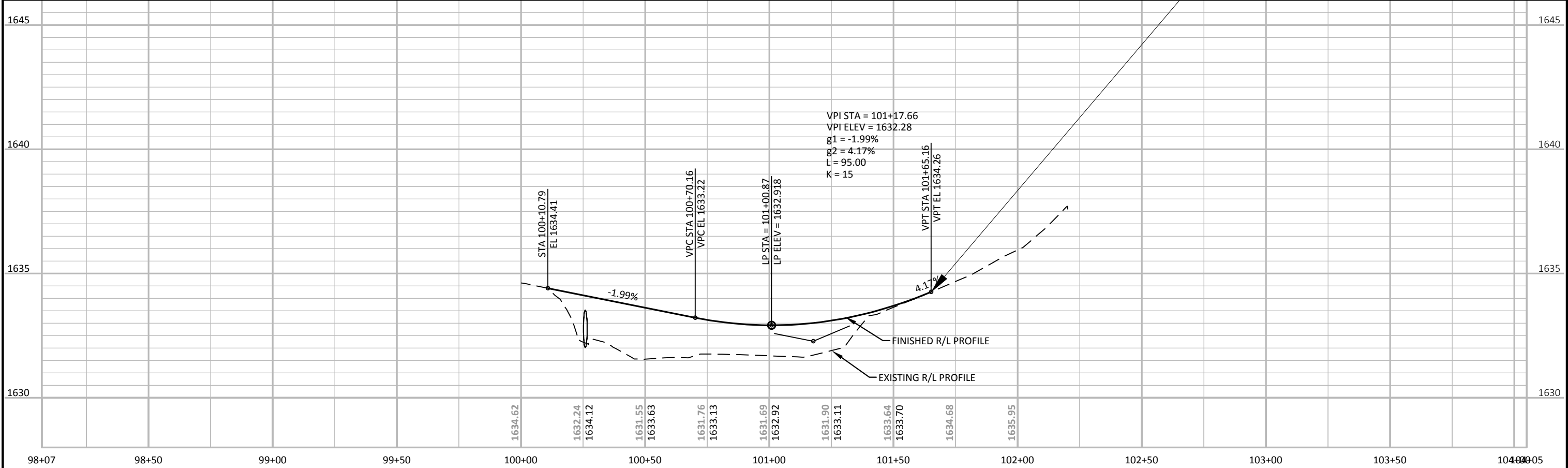
PROJECT NO:	9216-07-61	HWY:	STH 86	COUNTY:	PRICE	PLAN AND PROFILE:	STH 86 500860290	SHEET	E
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BENCH MARKS				
NO.	STATION	OFFSET	DESCRIPTION	ELEV.
BM1	14+97	47' LT	60D SPIKE IN PP*24350 1/2, 10' SOUTH OF CULVERT C/L	1631.77
BM2	17+80	37' RT	60D SPIKE IN PP*24350 @ 280' NORTH OF CULVERT C/L	1636.67
BM3	---	37' RT	60D SPIKE IN PP, 536' N. OF CULVERT CL, 12' N. OF N1420	1651.05

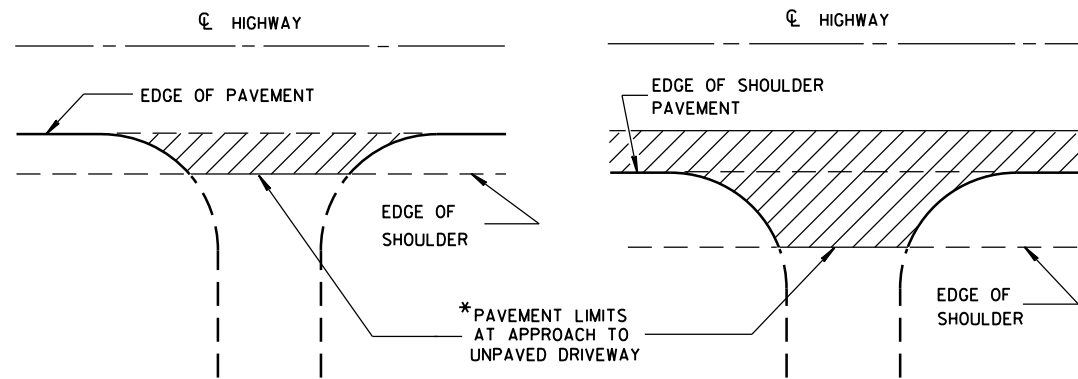
CURVE A		CURVE B	
PI STA =	100+60.10	PI STA =	101+41.23
Y =	318469.697	Y =	318390.785
X =	844252.423	X =	844290.992
DELTA =	64°11'23"	DELTA =	61°54'36"
D =	114°35'30"	D =	114°35'30"
T =	31.36'	T =	29.99'
L =	56.02'	L =	54.03'
R =	50.00'	R =	50.00'
PC STA =	100+28.74	PC STA =	101+11.24
PT STA =	100+84.76	PT STA =	101+65.27



PROJECT NO:	9225-06-61	HWY:	STH 102	COUNTY:	PRICE	PLAN AND PROFILE:	STH 102 TEMPORARY DRIVEWAY	SHEET	5
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Standard Detail Drawing List

08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08E09-06	SILT FENCE
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F02-01	APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
12A03-10	NAME PLATE (STRUCTURES)
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B53-01A	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01B	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01C	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01D	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01E	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01F	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01G	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01H	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01I	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-07C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-05	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15D28-03	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

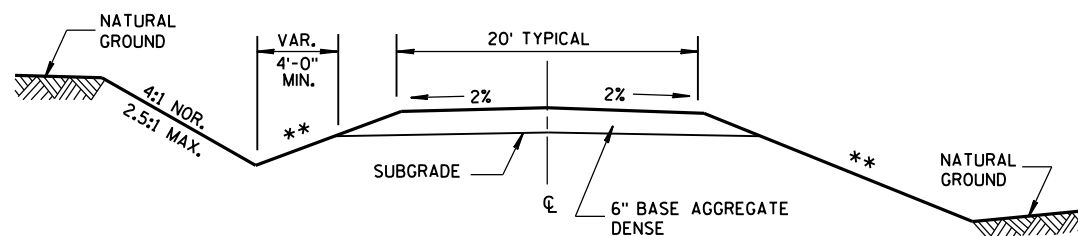


*WHERE DRIVEWAY IS PAVED, APPROACH PAVEMENT SHOULD BE EXTENDED TO MATCH DRIVEWAY PAVEMENT.

PLAN VIEW
(UNPAVED SHOULDER ON HIGHWAY)

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

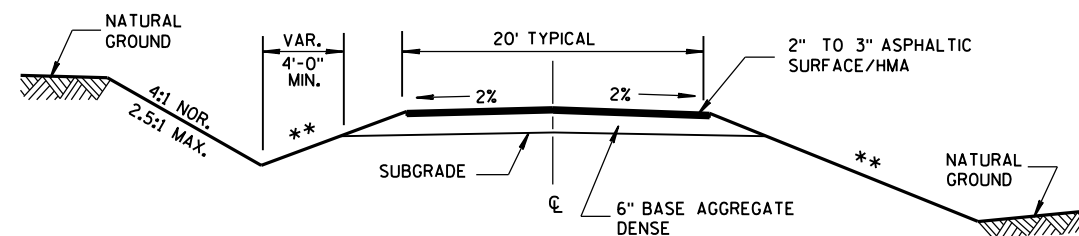
RURAL DRIVEWAY INTERSECTION DETAIL
(NO CURB & GUTTER OR SIDEWALK)



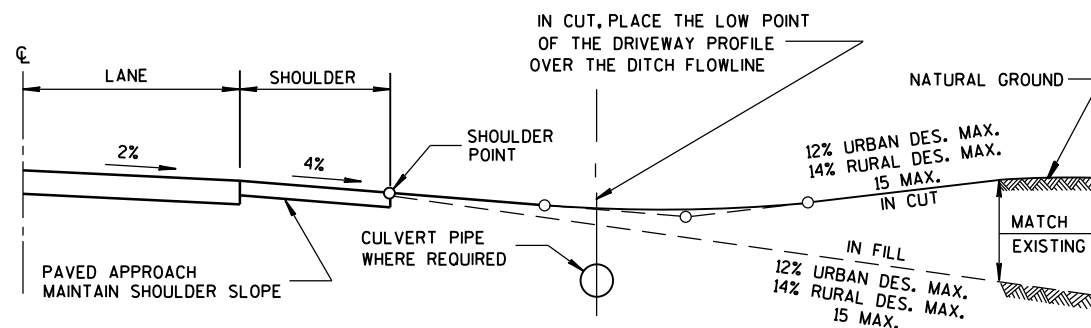
**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
AGGREGATE SURFACE**

** SLOPE CAN VARY WITH SPEED. SEE 11-45-2.6.2.

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥35 TO <60	6:1
≥60	10:1

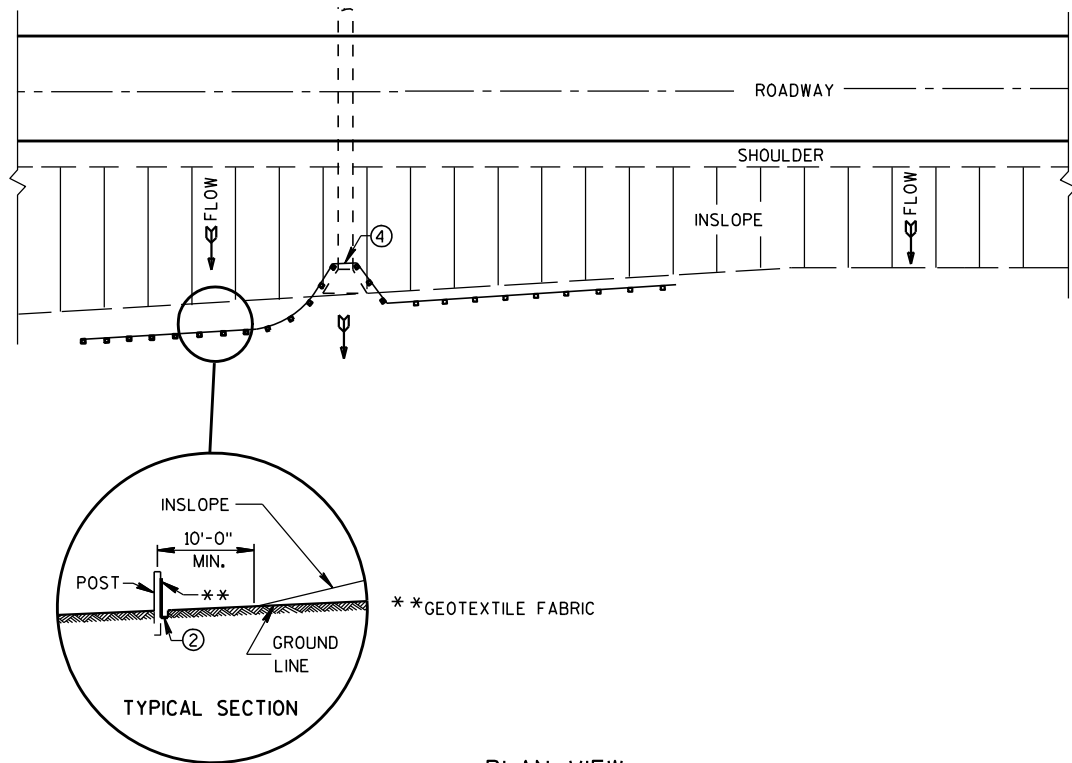


**TYPICAL CROSS SECTION FOR
PRIVATE DRIVE OR FIELD ENTRANCE
ASPHALTIC SURFACE**

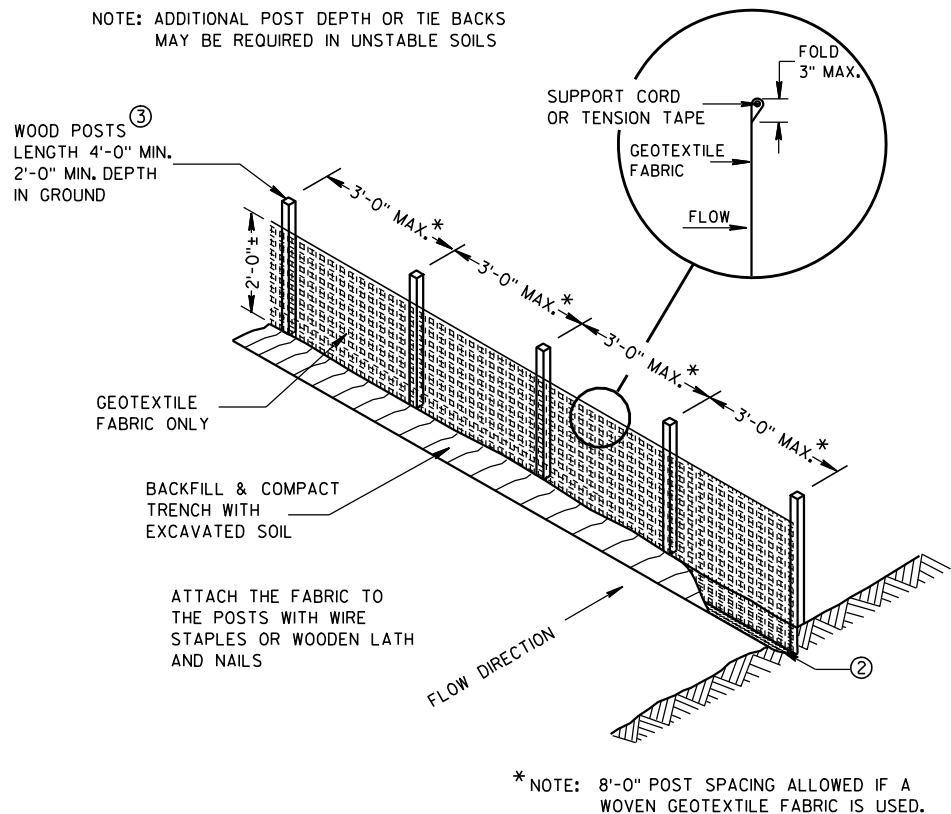


TYPICAL DRIVEWAY PROFILES

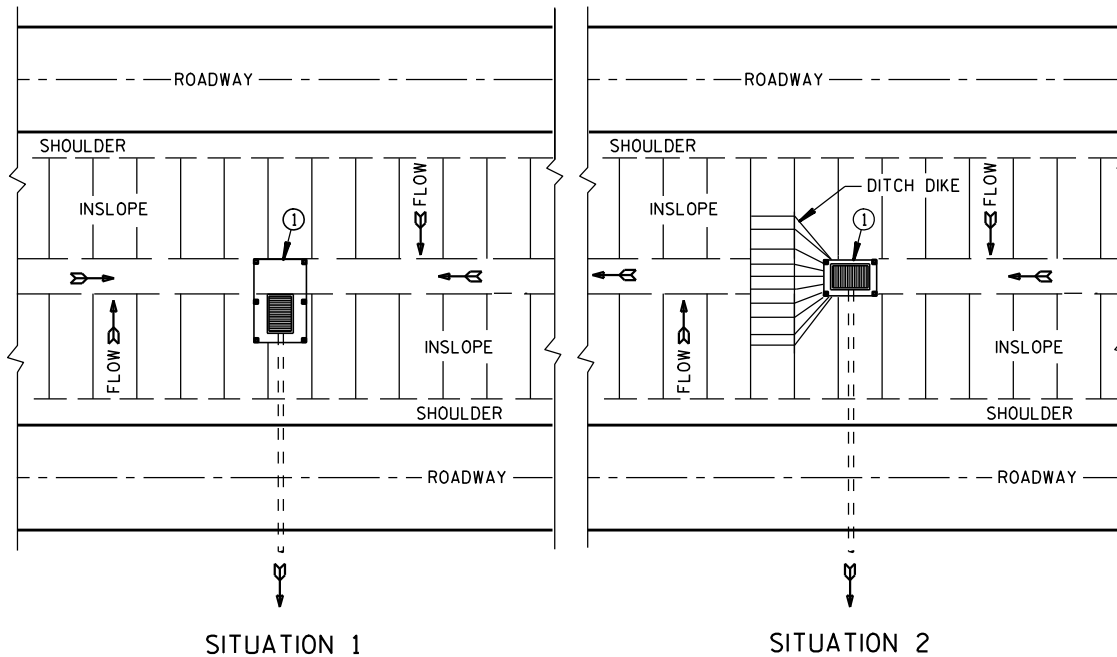
DRIVEWAYS WITHOUT CURB & GUTTER	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED December, 2016 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	



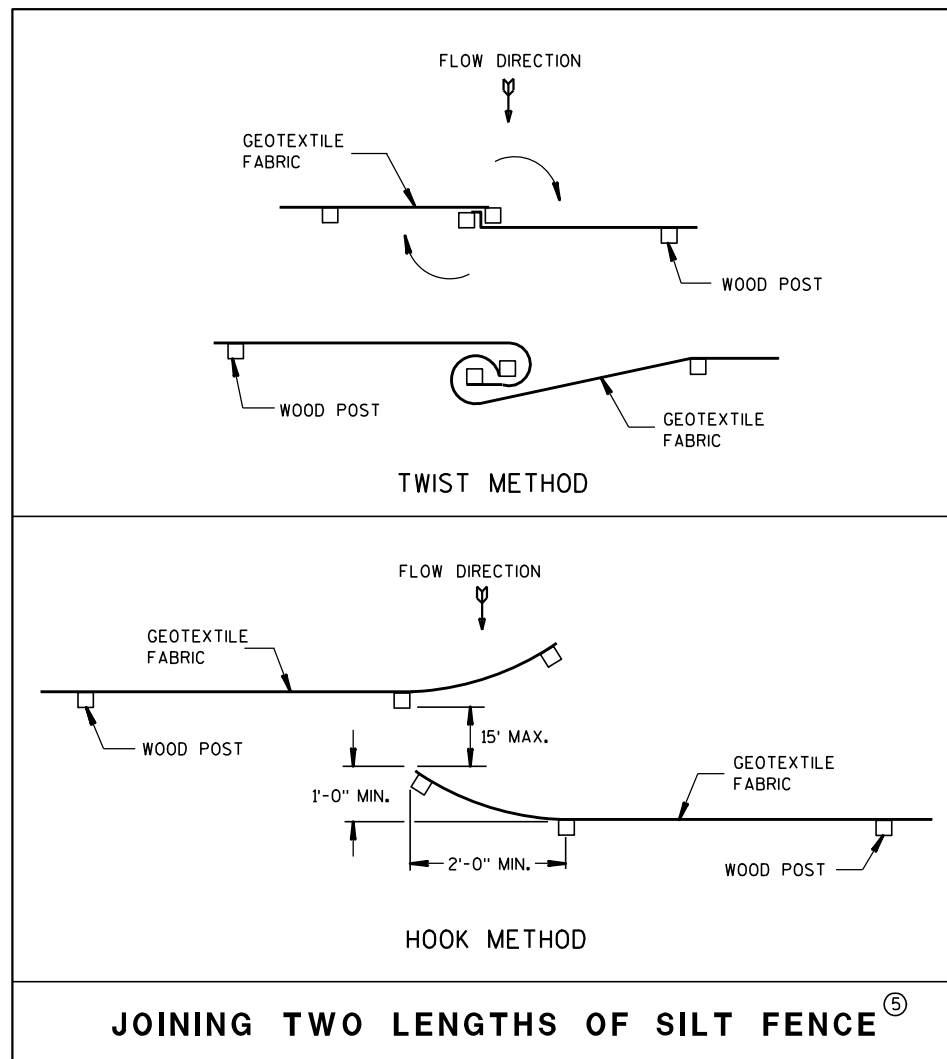
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

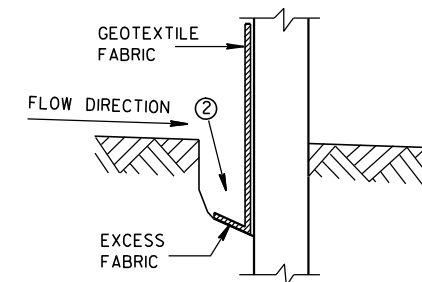


JOINING TWO LENGTHS OF SILT FENCE ⑤

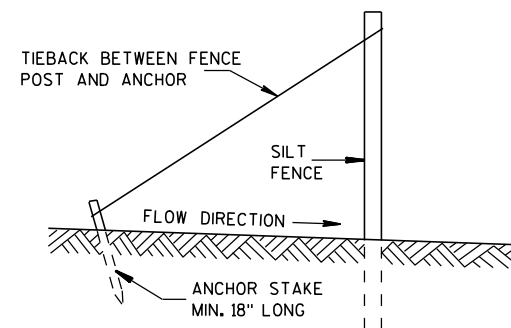
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

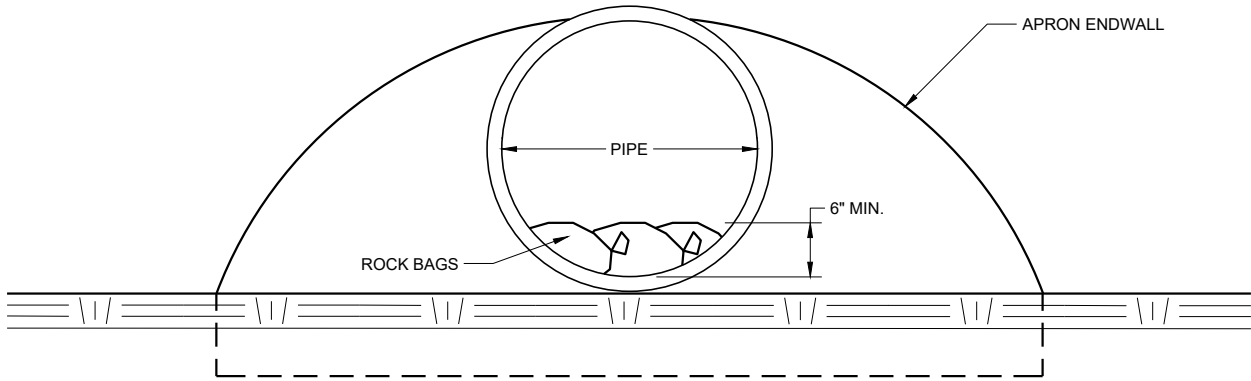


TRENCH DETAIL

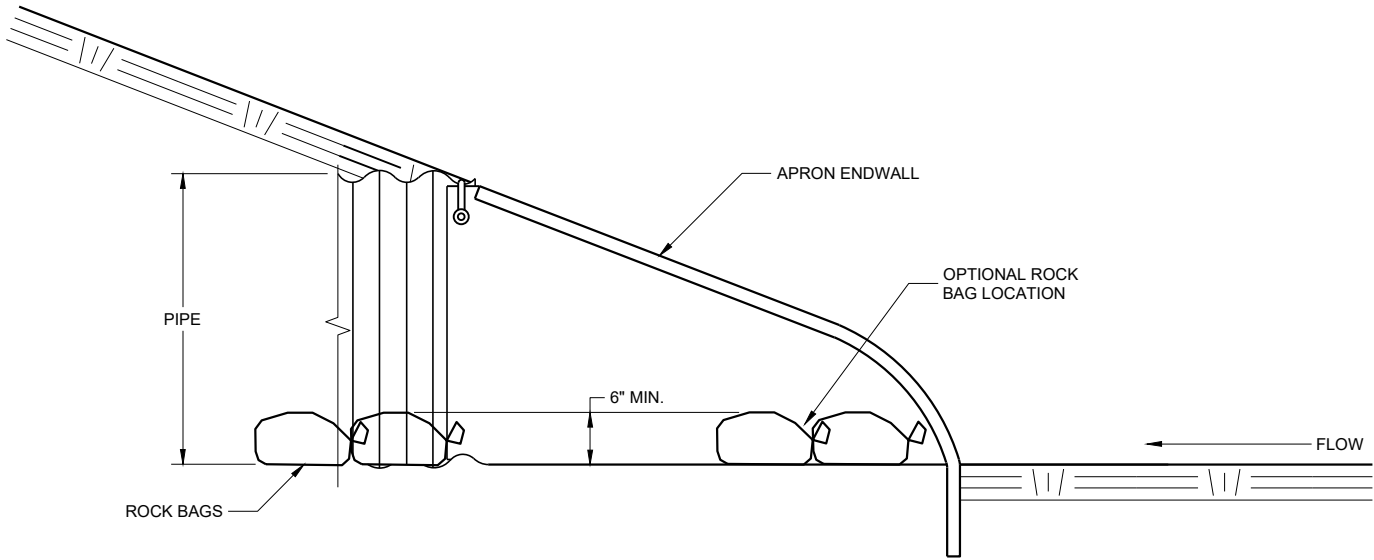


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



END VIEW



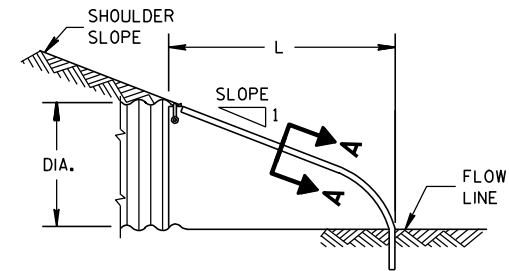
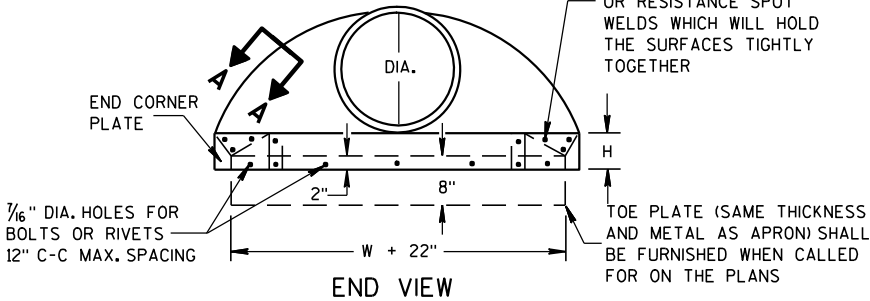
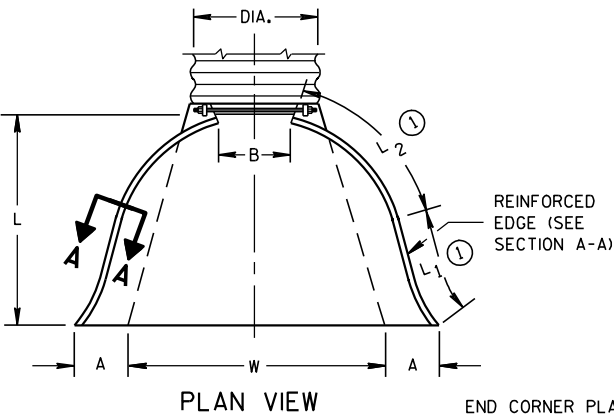
SIDE VIEW

CULVERT PIPE CHECK
(INSTALL ON INLET END ONLY)

CULVERT PIPE CHECK	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Daniel Schave EROSION CONTROL ENGINEER
FHWA	

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.	

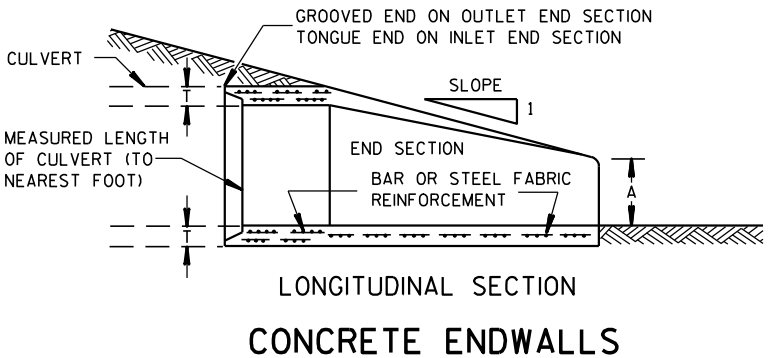
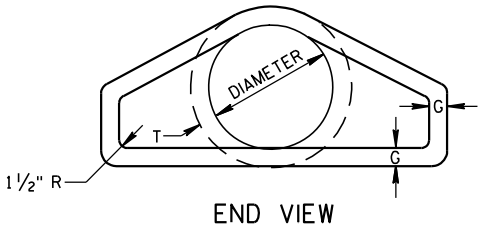
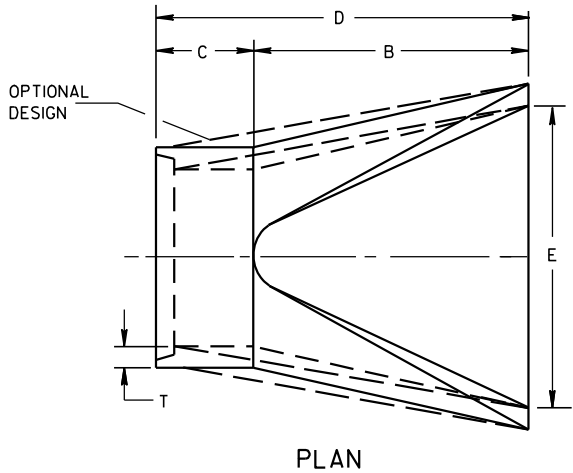
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



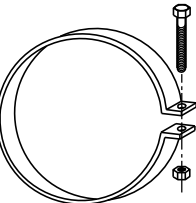
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ¹ / ₈	72 ¹ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ¹ / ₂	9	27	46	73	36	2 ¹ / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	33 ¹ / ₄ -35	98 ¹ / ₄ -100	90	5 ¹ / ₂	2 ¹ / ₂ to 1
60	6	30-35	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	24-30	72-78	21-27	99	102	5 ¹ / ₂	2 to 1
72	7	24-36	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	24-36	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

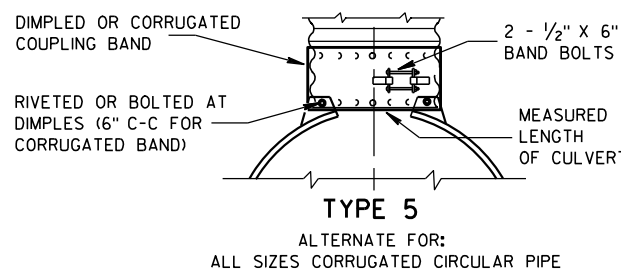
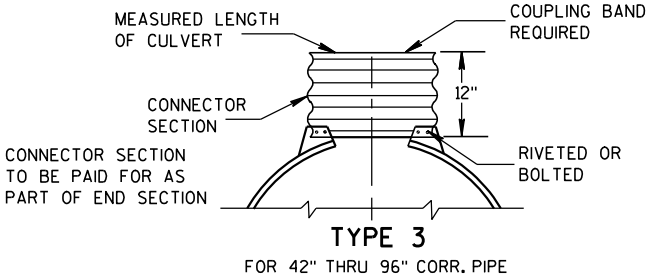
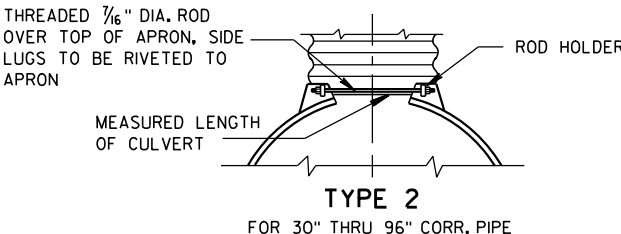
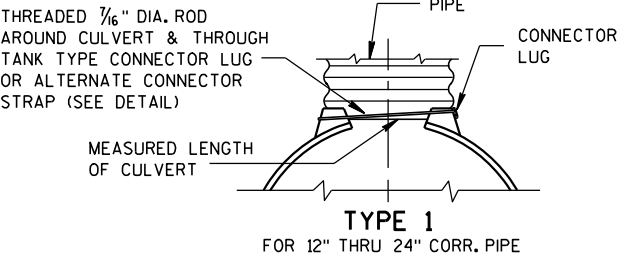
* MINIMUM
** MAXIMUM



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



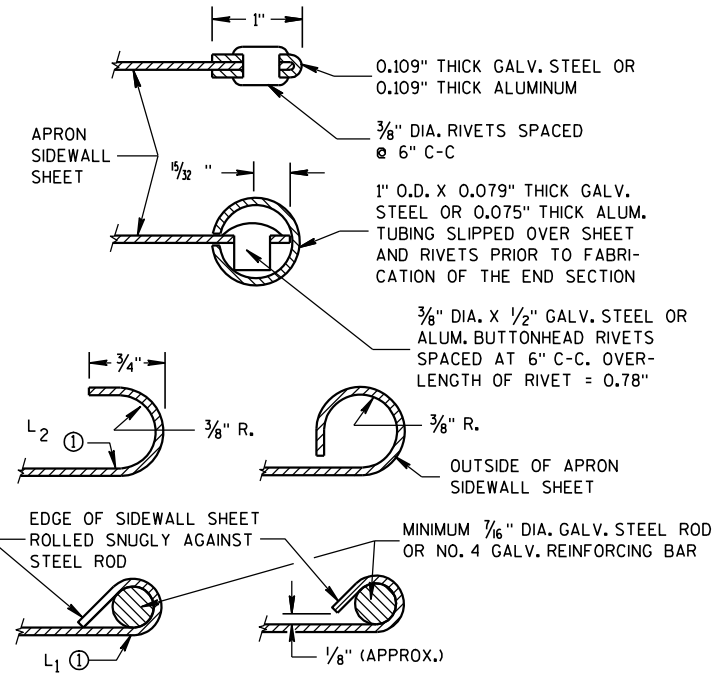
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

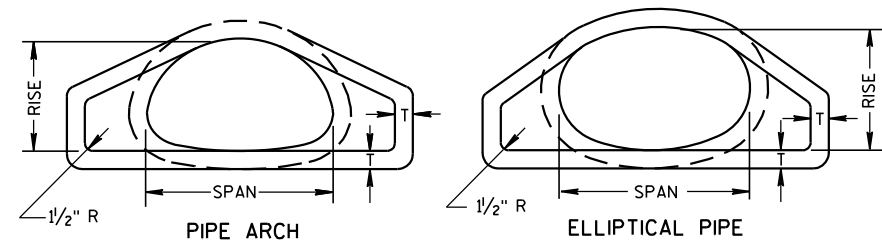
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

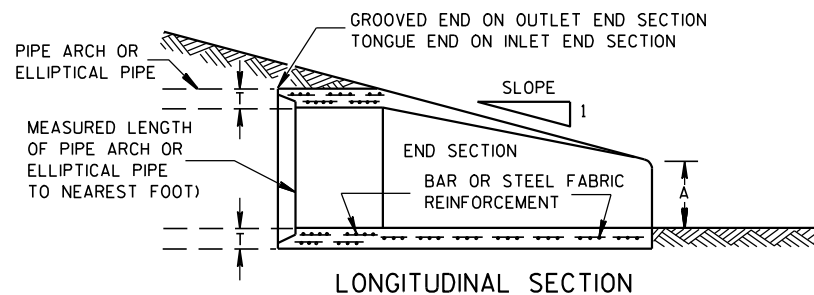
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

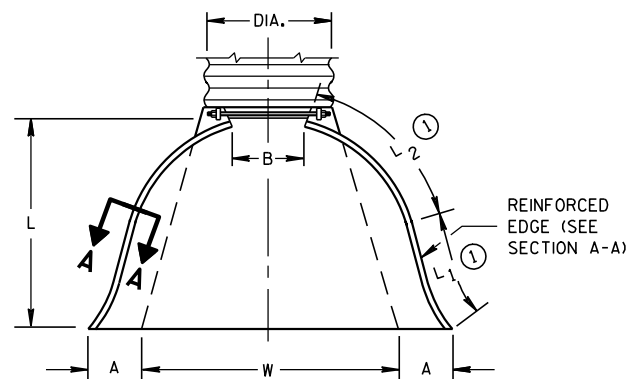


END VIEW

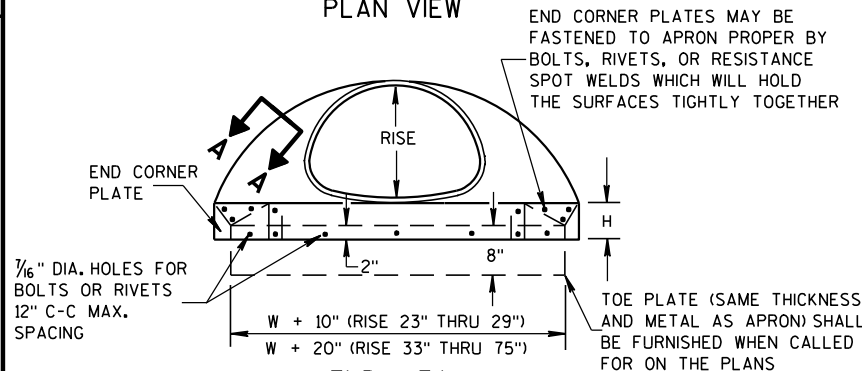


LONGITUDINAL SECTION

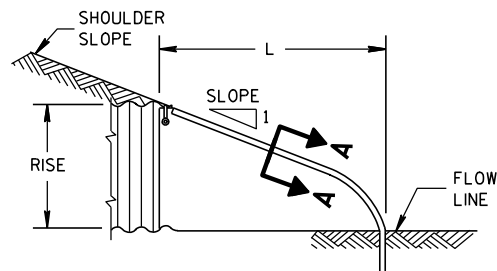
CONCRETE ENDWALLS



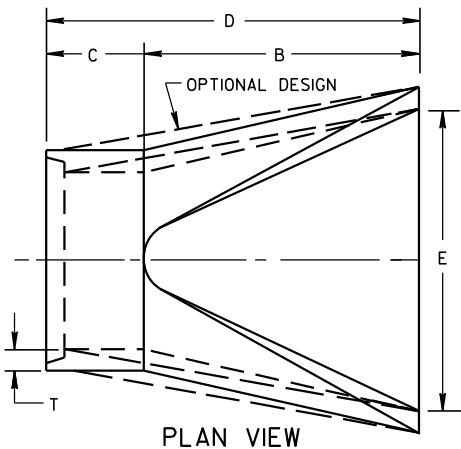
PLAN VIEW



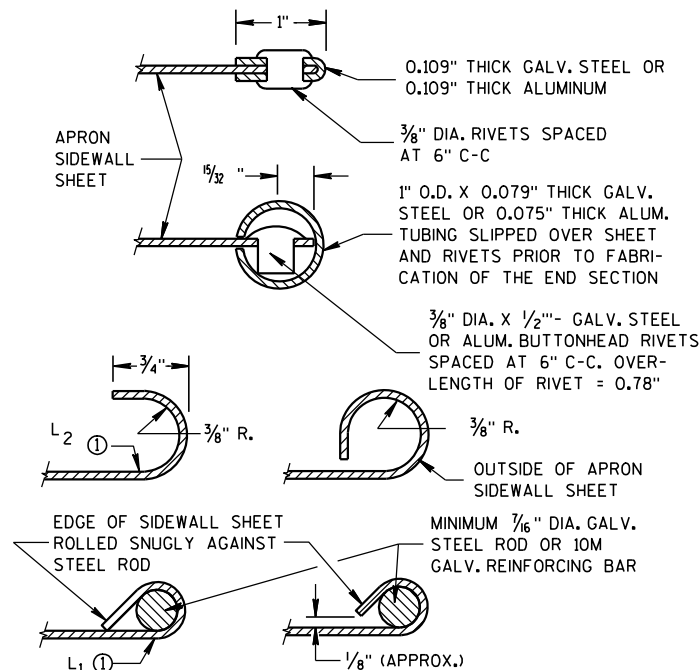
END VIEW



SIDE ELEVATION
METAL ENDWALLS



PLAN VIEW



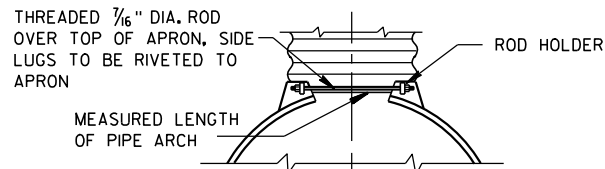
SECTION A-A

2- 2 2/3" X 1/2" CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 5/8	60	2 1/2 to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/4 to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/4 to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

3" X 1" CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1	3 Pc.
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

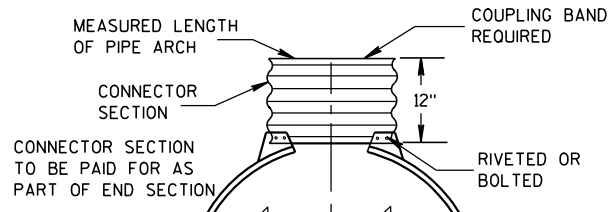
NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



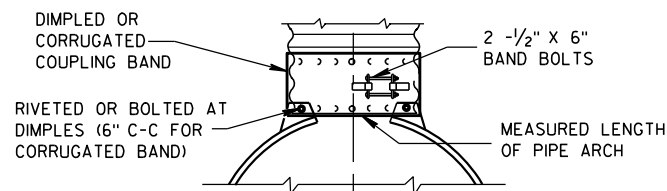
TYPE 2

FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3

FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5

ALTERNATE FOR:
ALL SIZES CORRUGATED PIPE ARCHES

NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

REINFORCED CONCRETE PIPE ARCH											
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE		
	** SPAN	** RISE	T	A	B	C	D	E			
24	29	18	3	8 1/2	39	33	72	48	3 to 1		
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1		
36	44	27	4	11 1/8	60	36	96	72	3 to 1		
42	51	31	4 1/2	15 1/16	60	36	96	78	3 to 1		
48	58	36	5	21	60	36	96	84	3 to 1		
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1		
60	73	45	6	31	60	36	96	96	3 to 1		
72	88	54	7	31	60	39	99	120	2 to 1		
84	102	62	8	28 1/2	83	19	102	144	2 to 1		

REINFORCED CONCRETE ELLIPTICAL PIPE											
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE		
	** SPAN	** RISE	T	A	B	C	D	E			
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1		
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1		
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1		
42	53	34	5	15 1/4	60	36	96	78	2 1/2 to 1		
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1		
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1		
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1		

**NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
PIPE ARCH AND
ELLIPTICAL PIPE

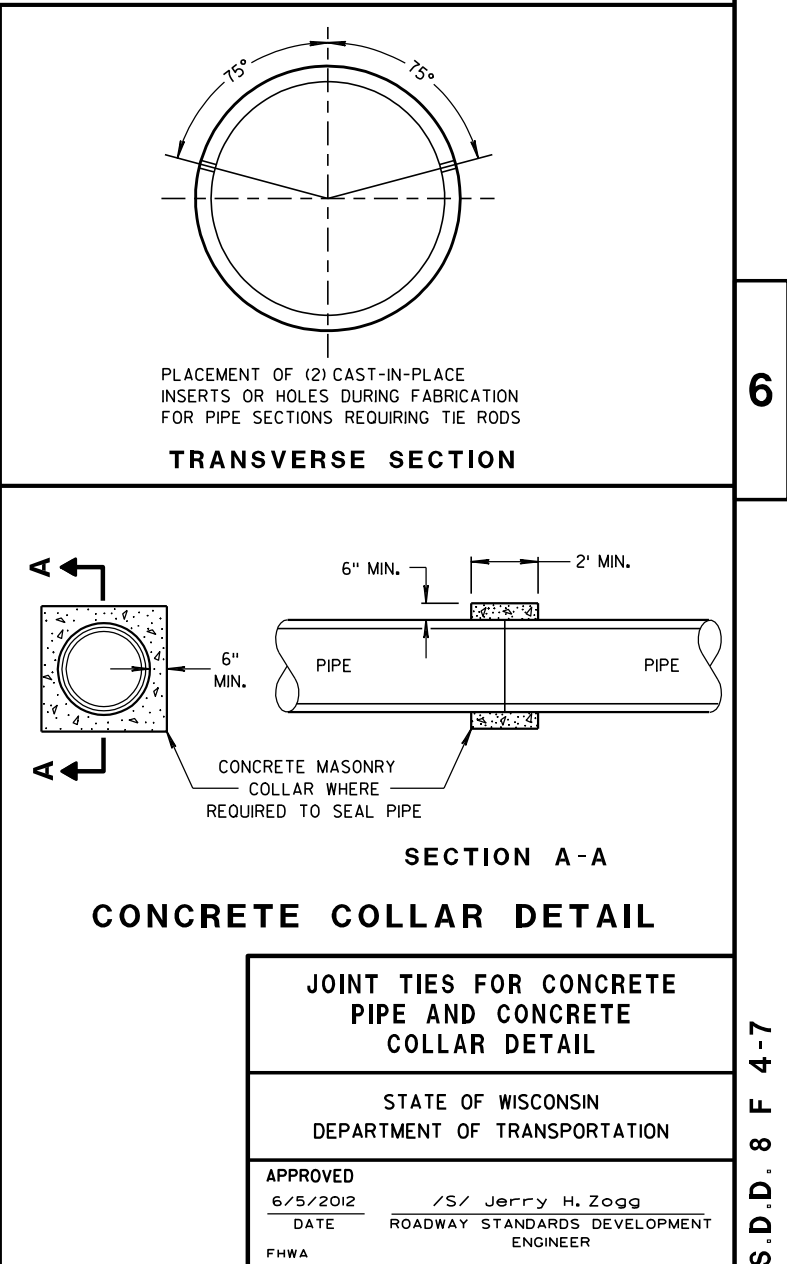
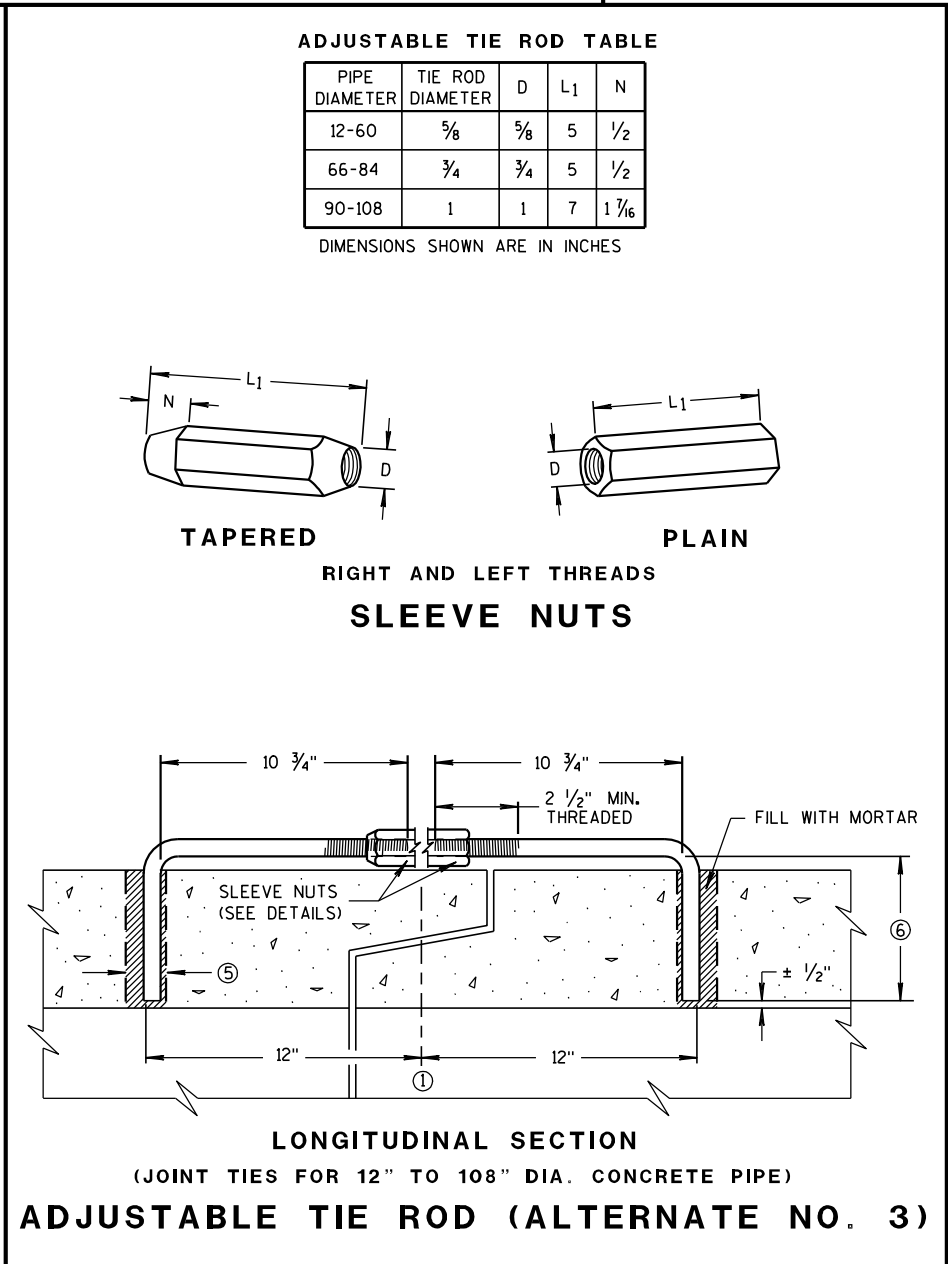
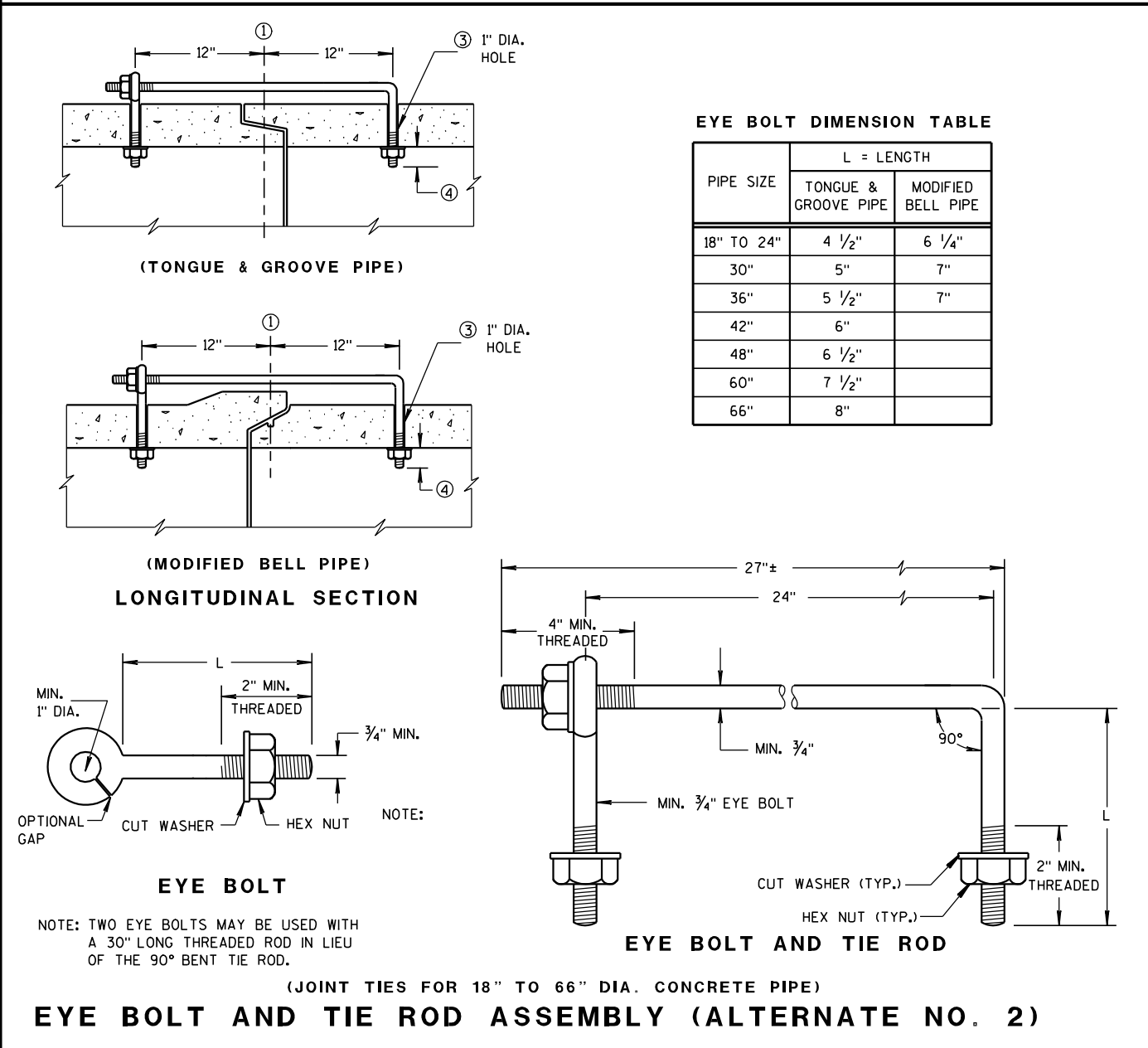
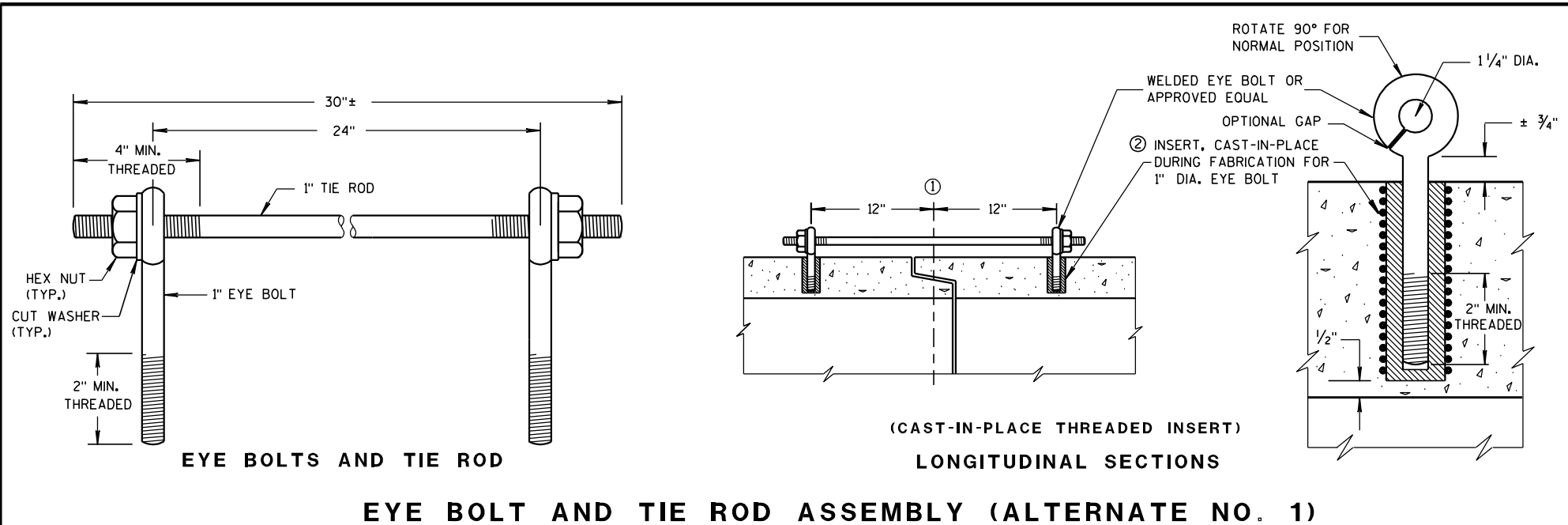
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

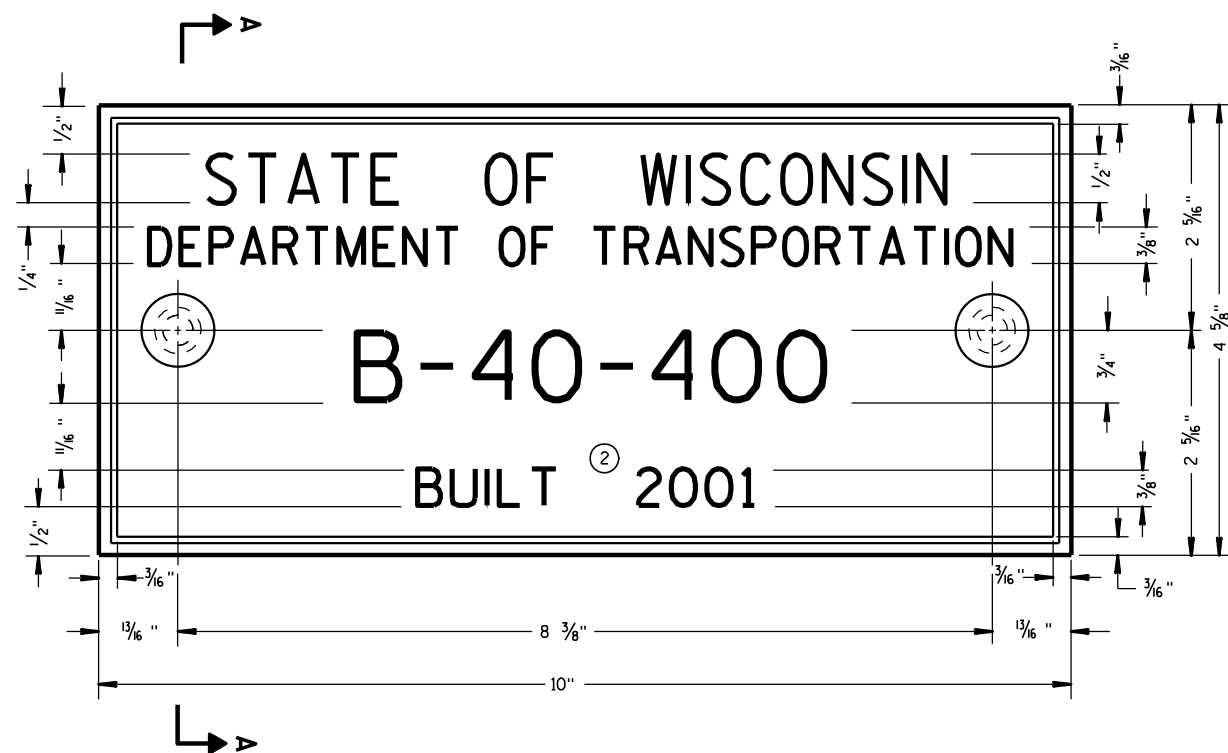
APPROVED

11/30/94
DATE

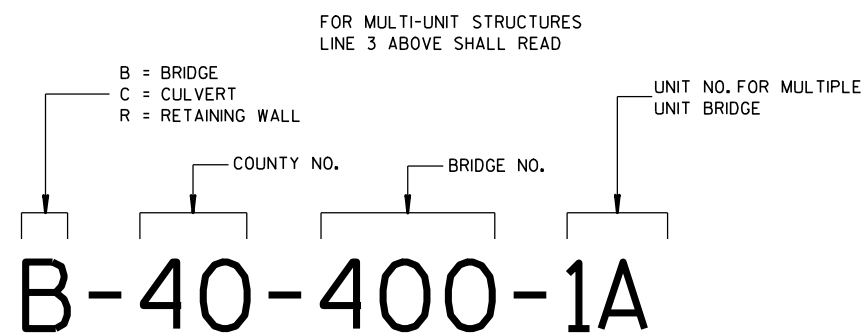
FHWA

/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER





TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



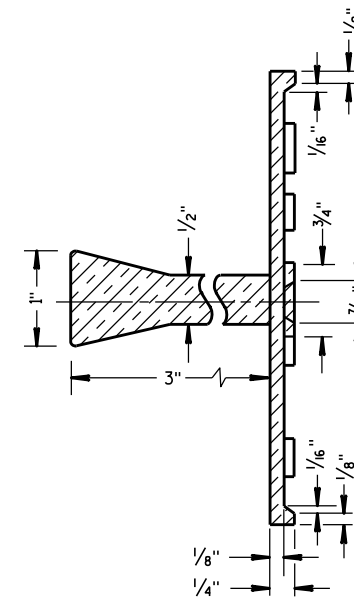
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

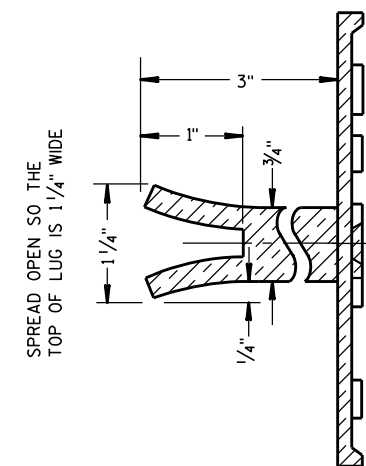
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

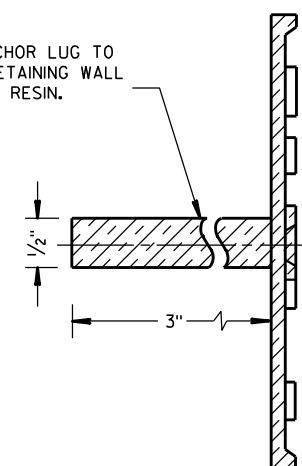


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

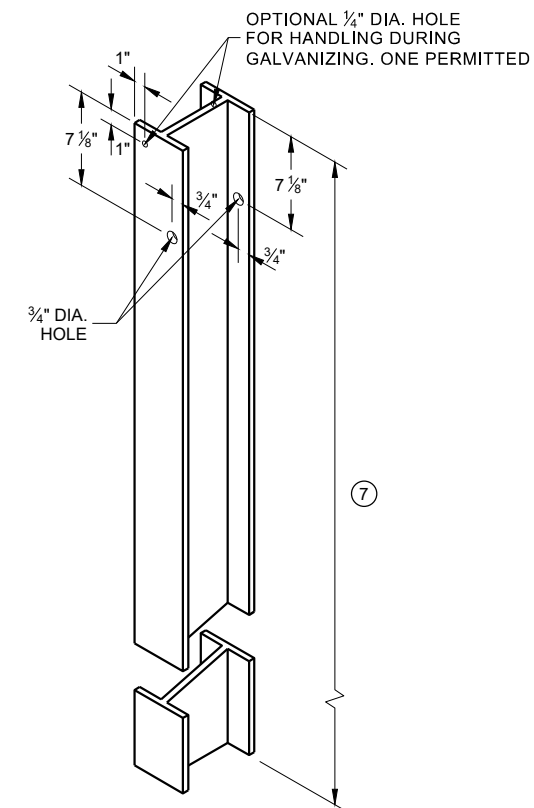
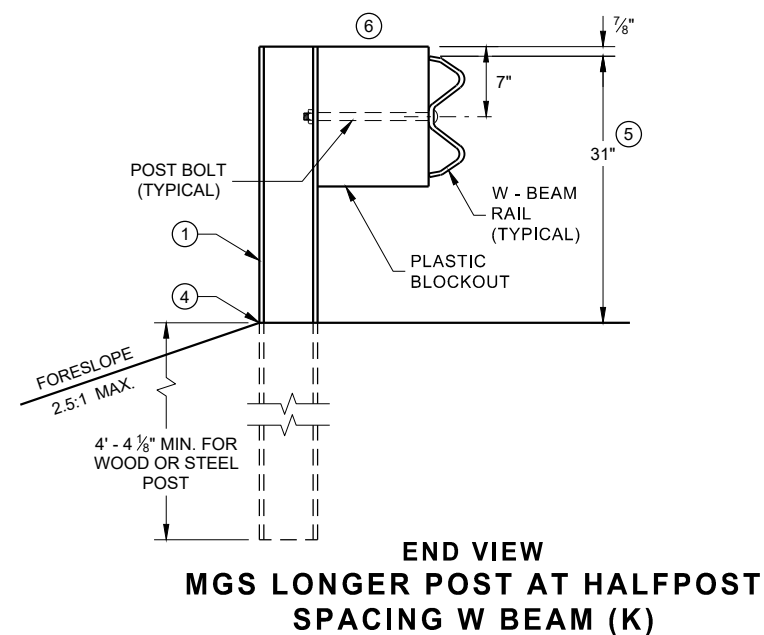
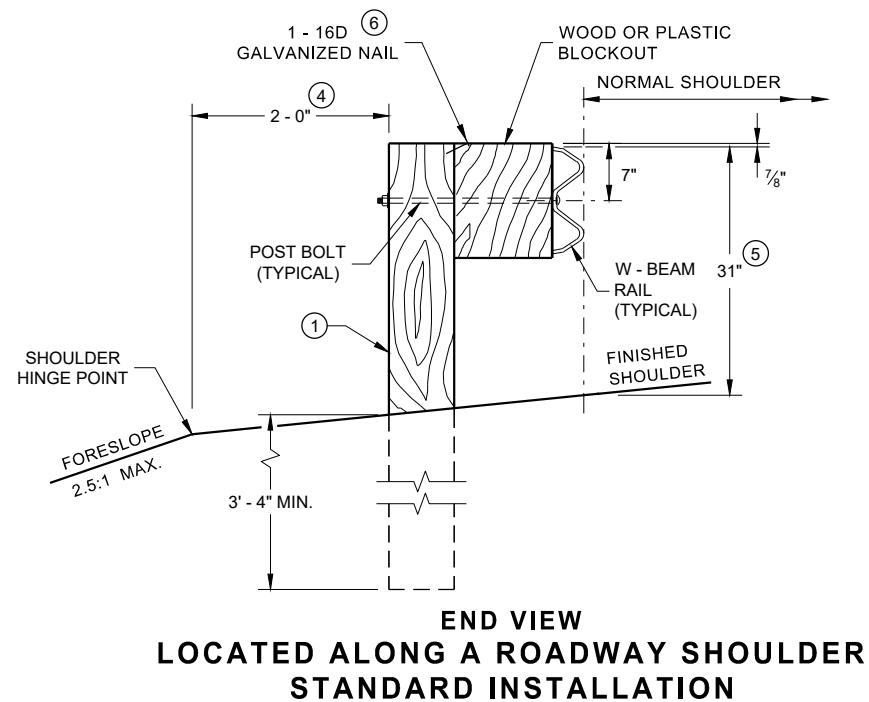
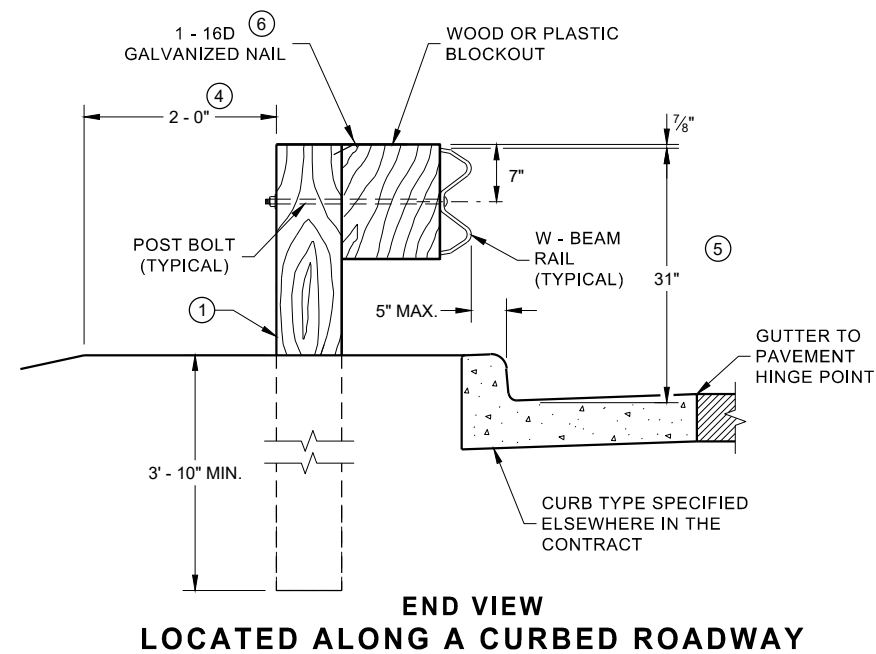
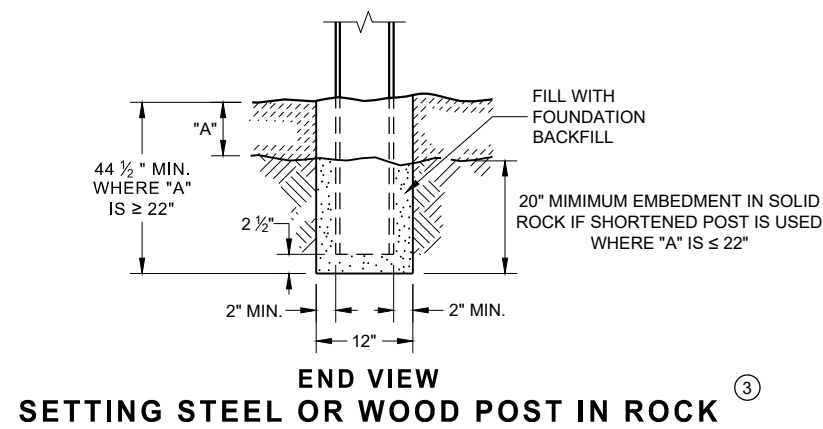
APPROVED

3/26/10
DATE

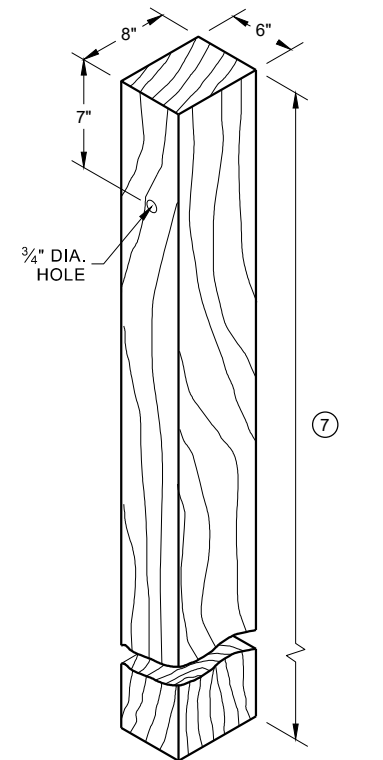
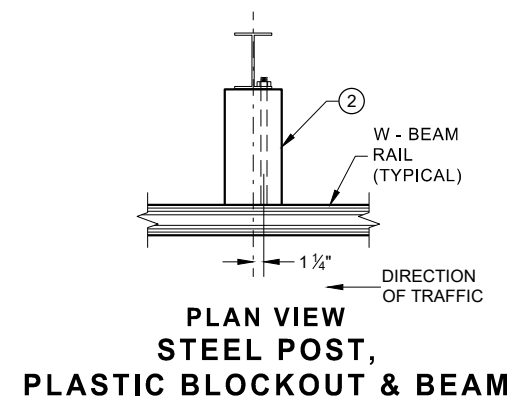
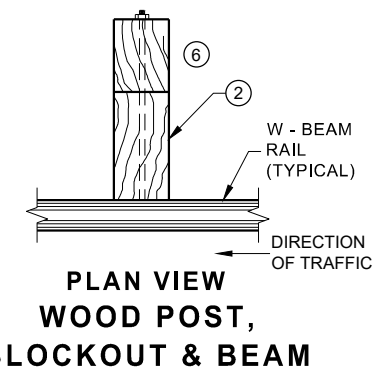
FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

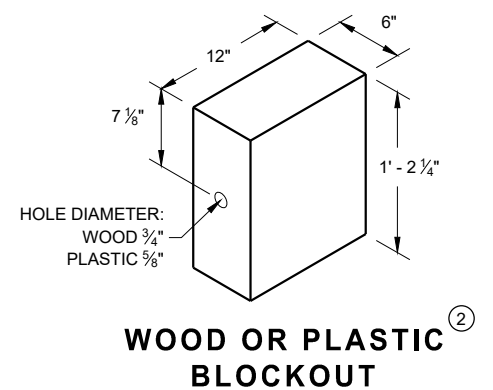
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 30 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

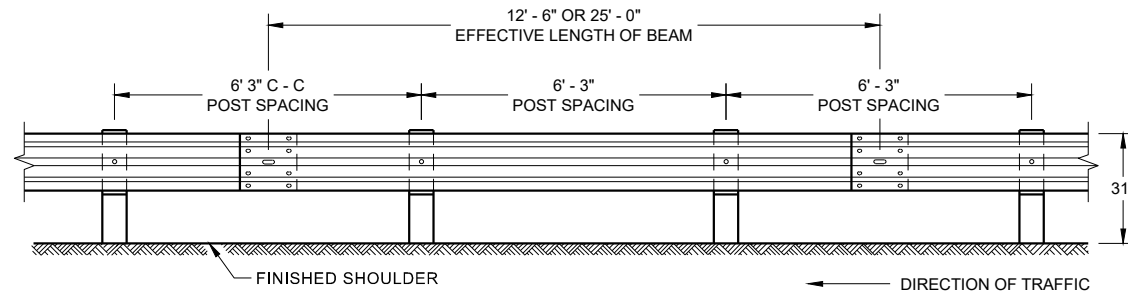


**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**

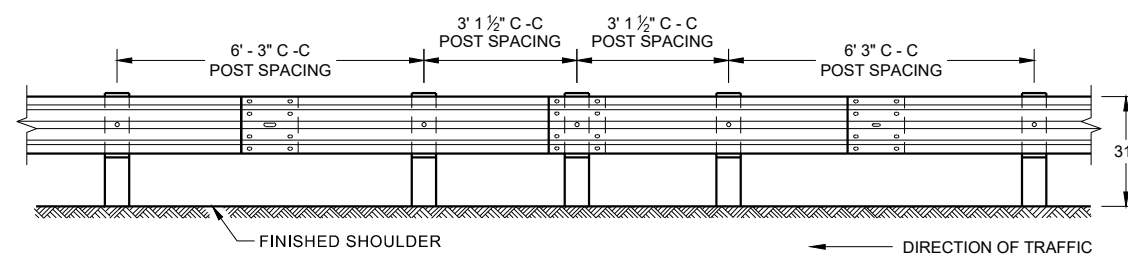


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

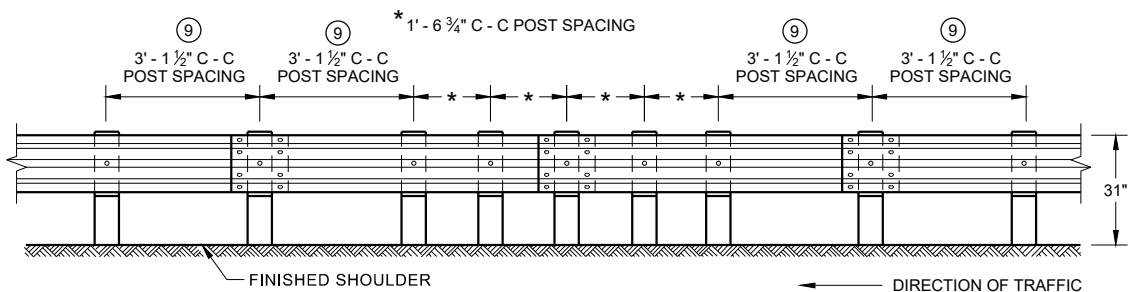




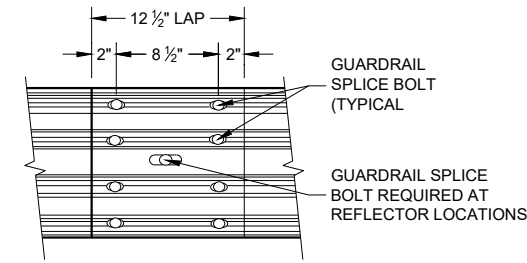
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



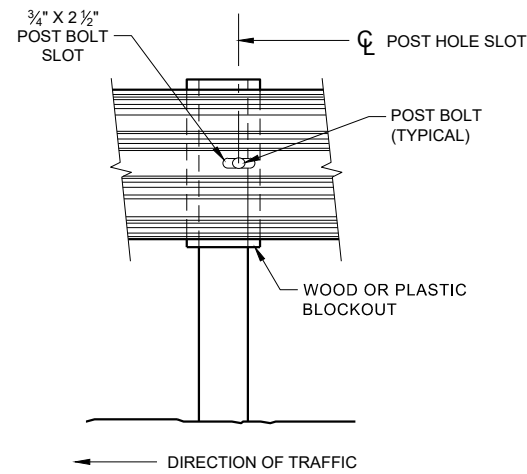
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



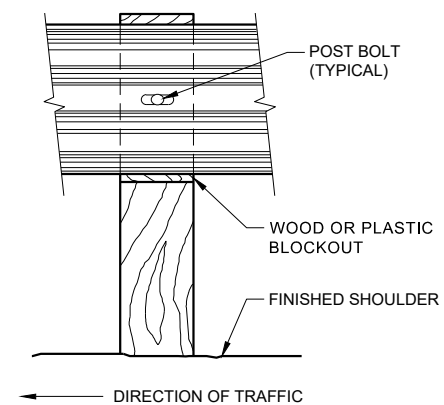
**FRONT VIEW
QUARTER POST SPACING (QS)**



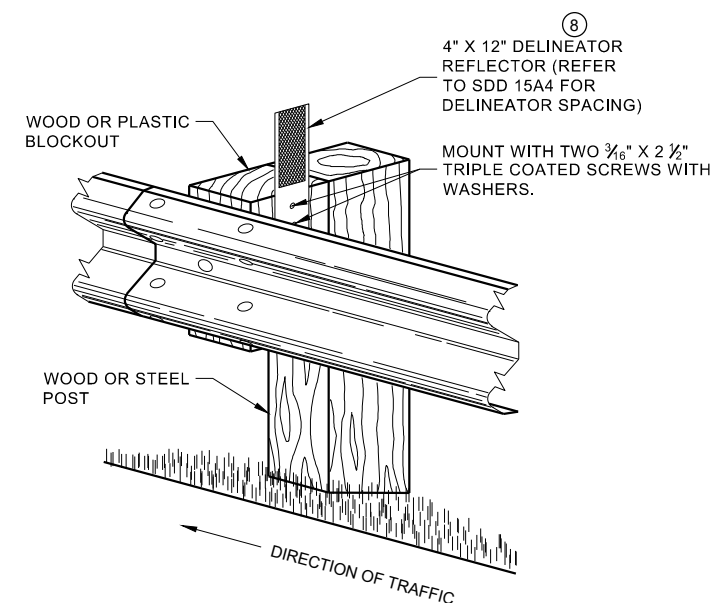
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



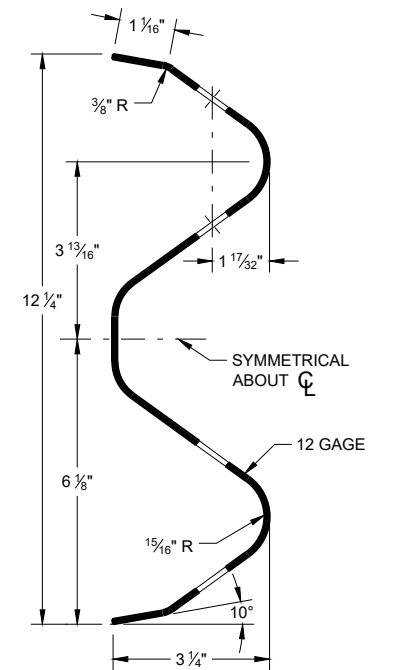
**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/4" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

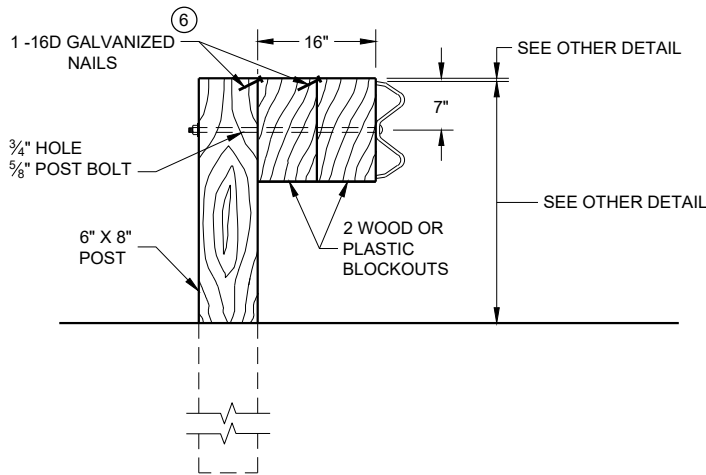
GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

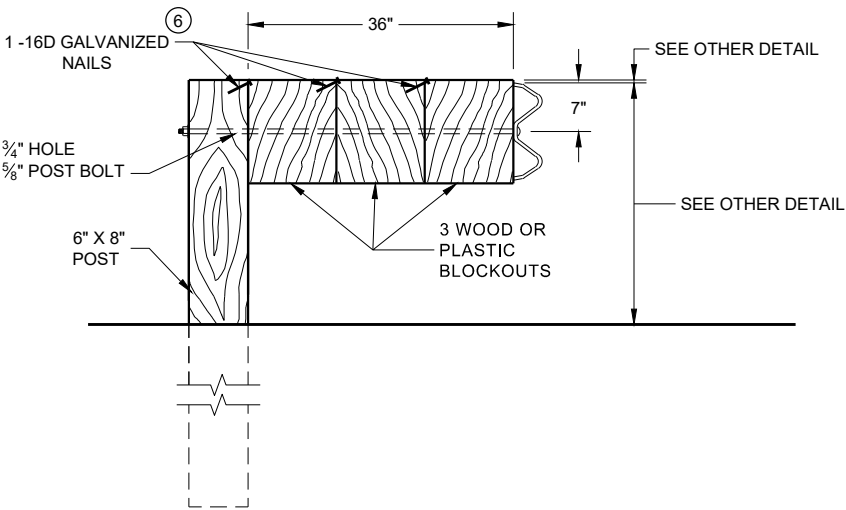
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

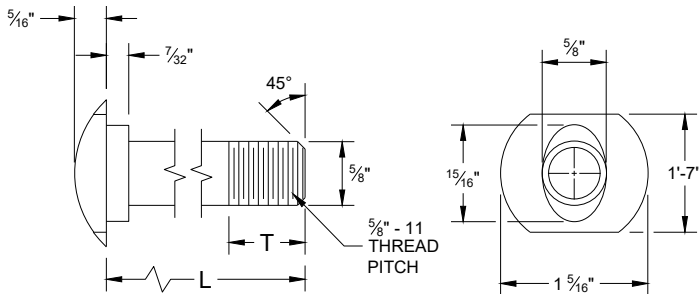
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

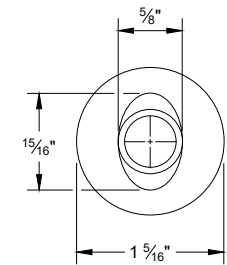
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

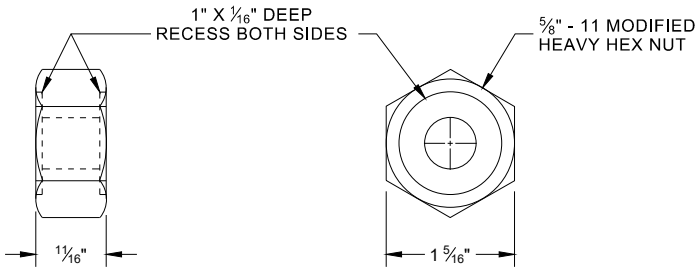


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

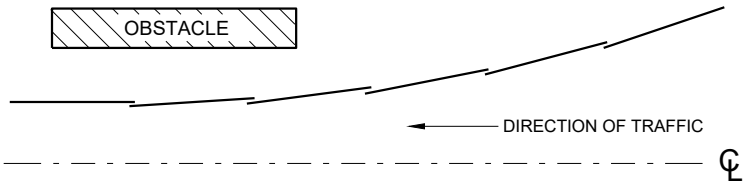


ALTERNATE BOLT HEAD

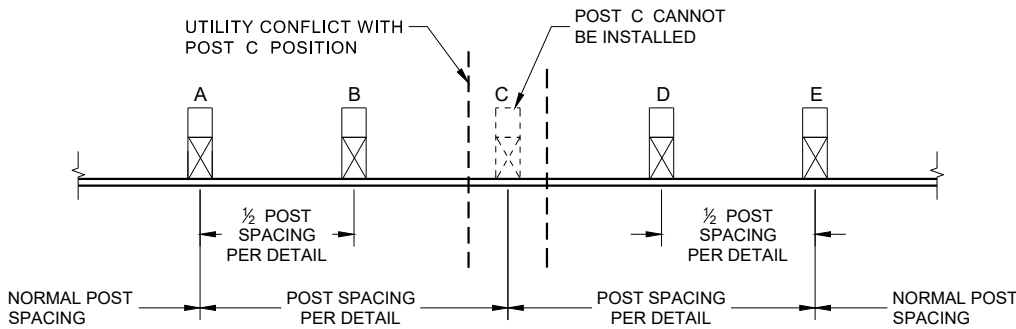


POST BOLT, SPLICE BOLT
AND RECESS NUT

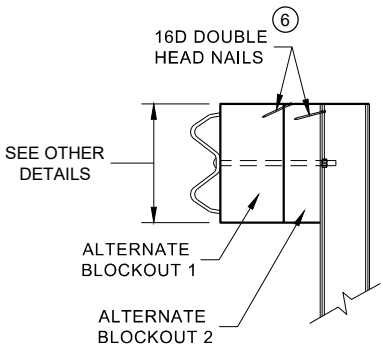
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



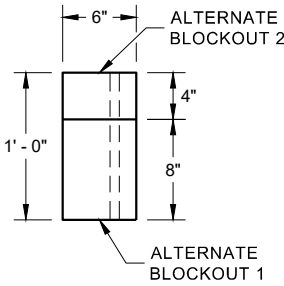
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

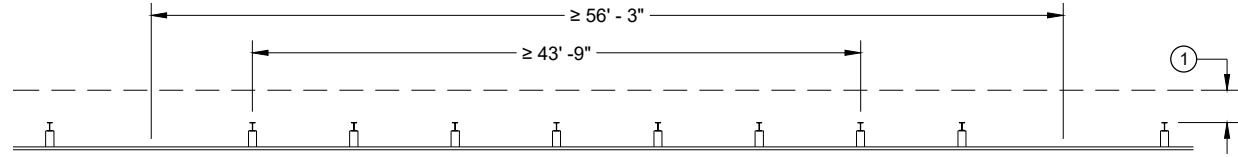


PLAN VIEW

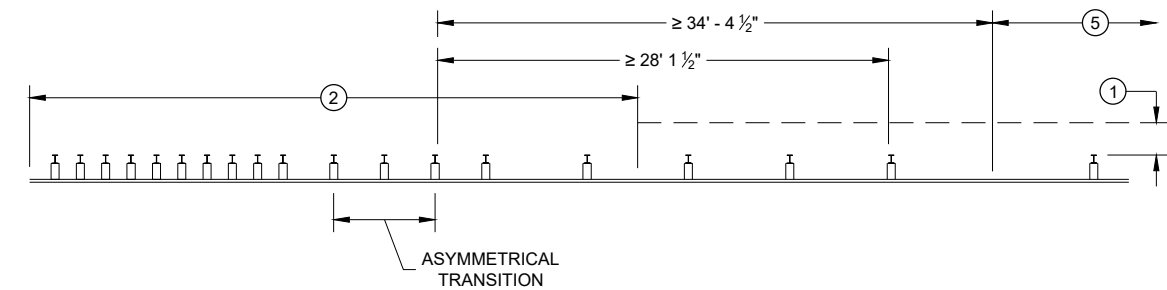
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

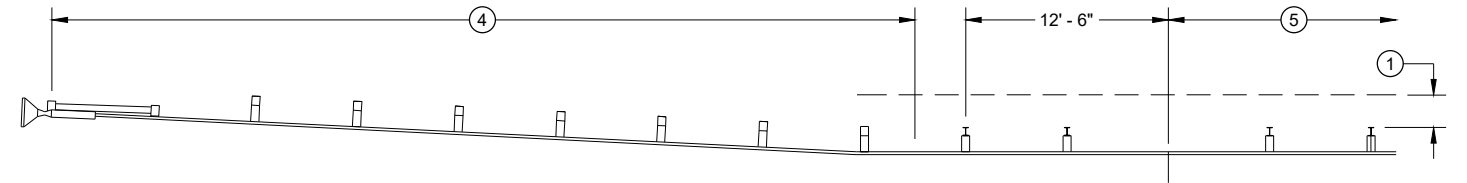
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



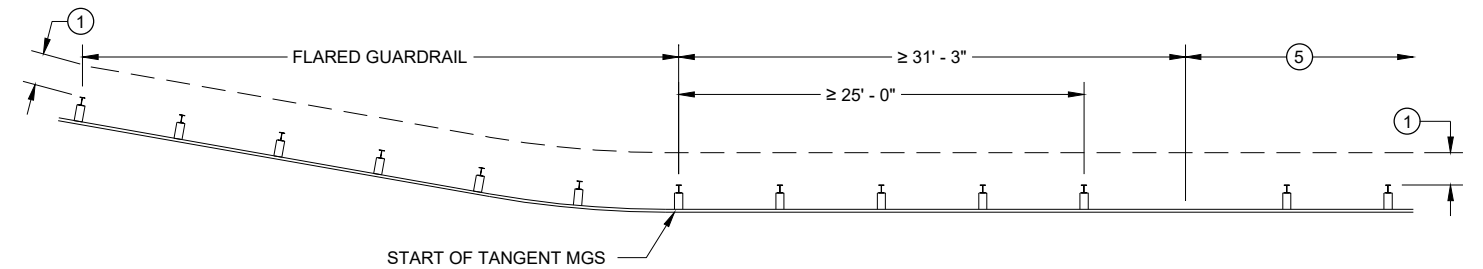
MISSING POST IN NORMAL BEAM GUARD RUN



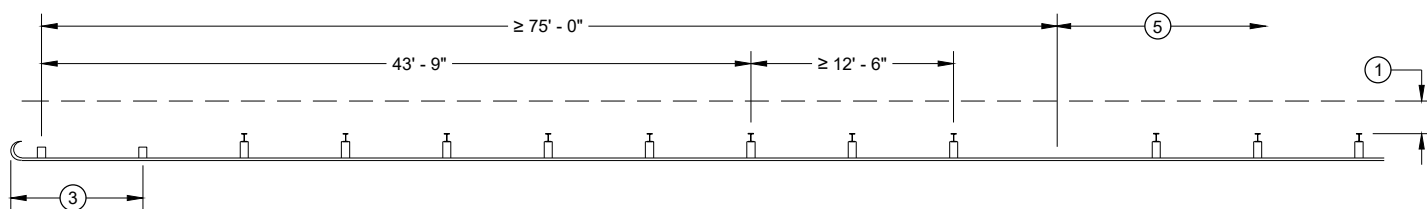
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



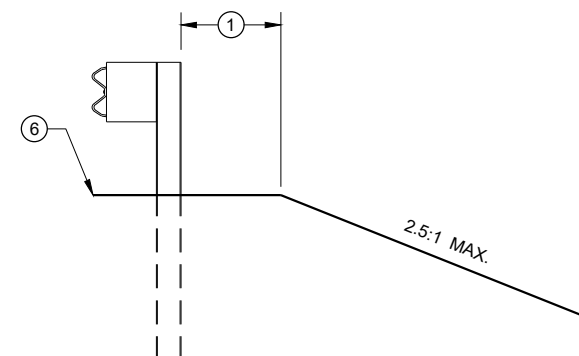
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

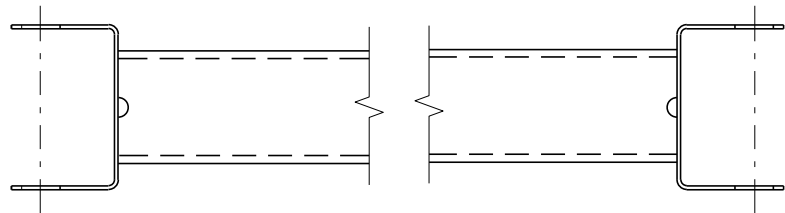
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS, ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

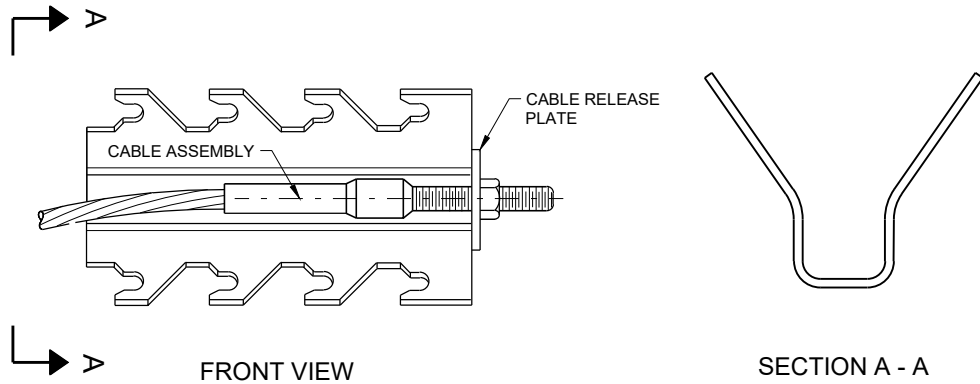


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

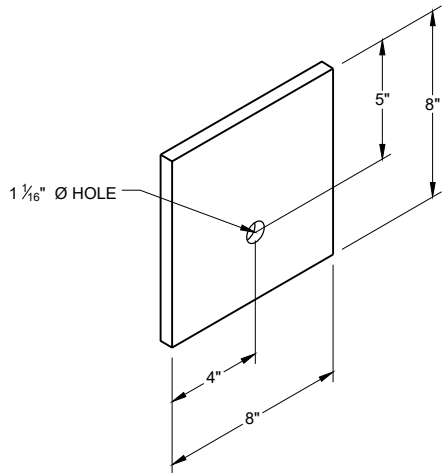


GENERIC GROUND STRUT 9 E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
1	UPPER POST NO. 1 6" X 6" TUBE
2	LOWER POST NO. 1
3	WOOD CRT
4	WOOD BLOCKOUT
5	PIPE SLEEVE
6	BEARING PLATE
7	BCT CABLE ASSEMBLY
8	ANCHOR CABLE BOX
9	GROUND STRUT
10	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
11	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
12	IMPACT HEAD
13	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
14	SOIL PLATE
15	UPPER POST NO. 2
16	LOWER POST NO. 2



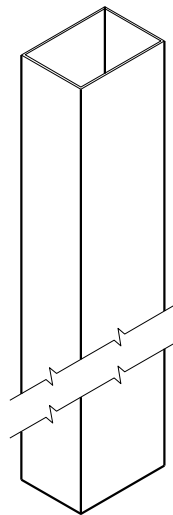
GENERIC ANCHOR CABLE BOX 9 E



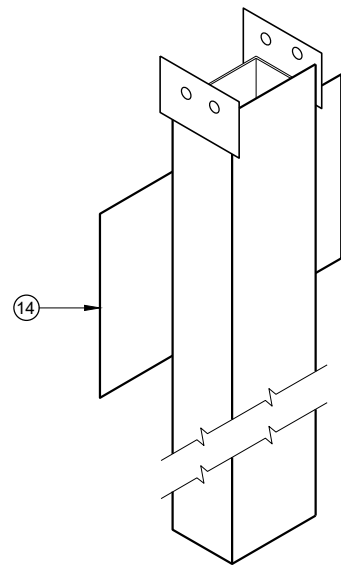
BEARING PLATE 6 E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

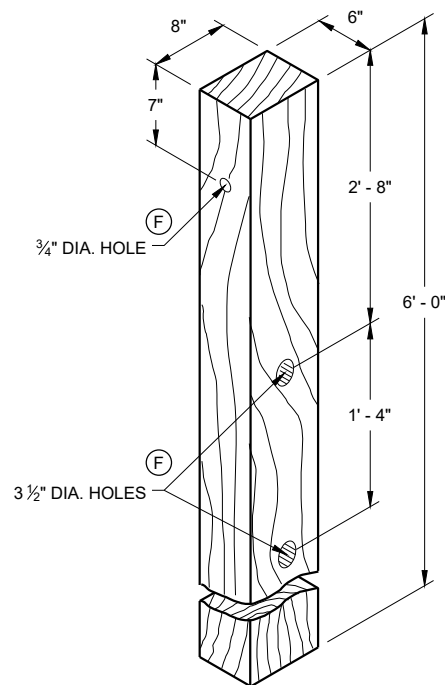
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



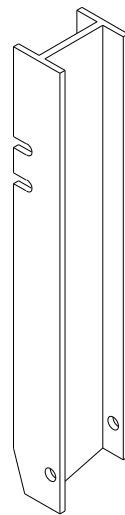
UPPER POST NO. 1 ⁽¹⁾ (E)



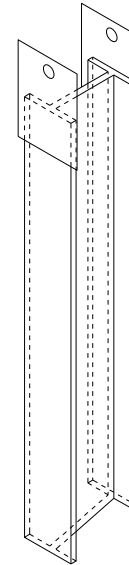
LOWER POST NO. 1 ⁽²⁾ (E)



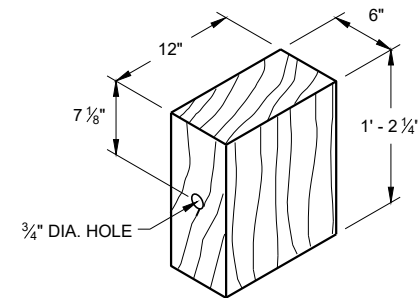
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



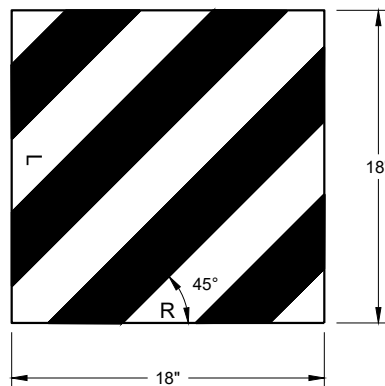
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



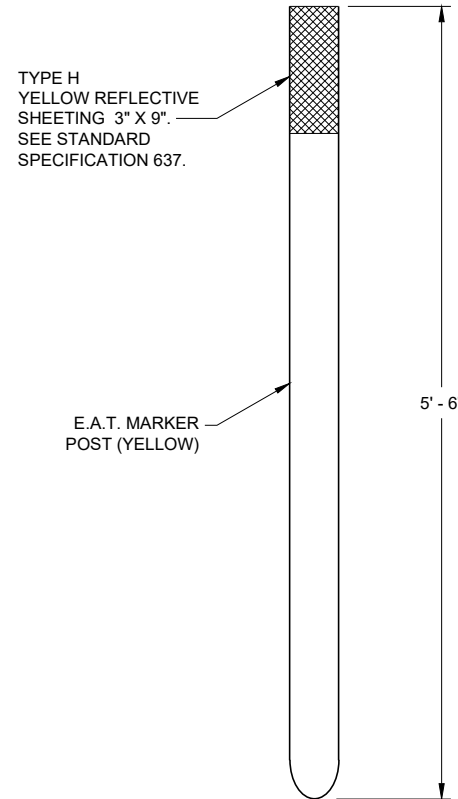
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



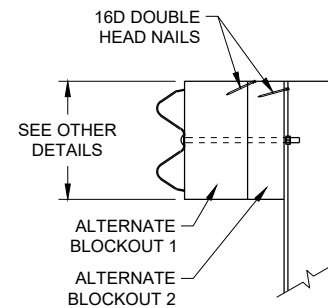
REFLECTIVE SHEETING DETAIL ^(E)



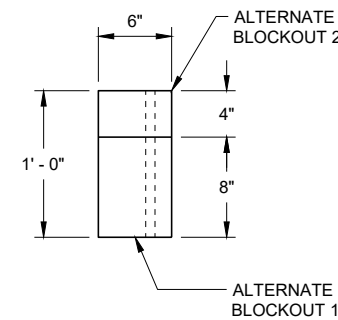
FRONT VIEW

SIDE VIEW

E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



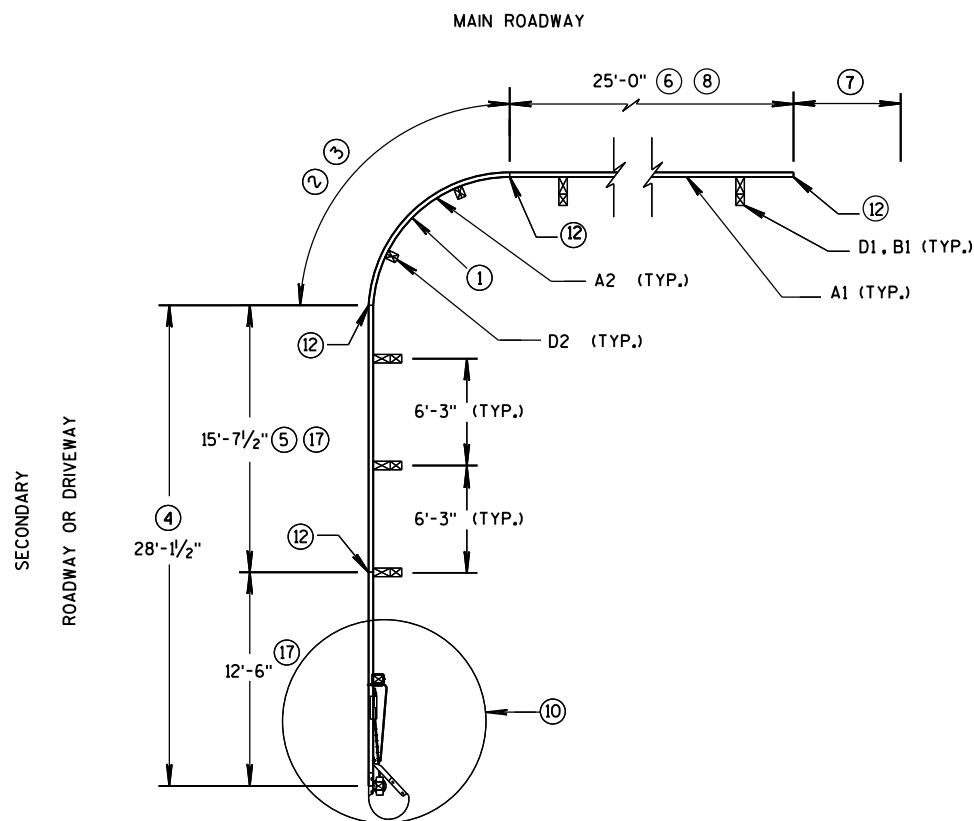
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

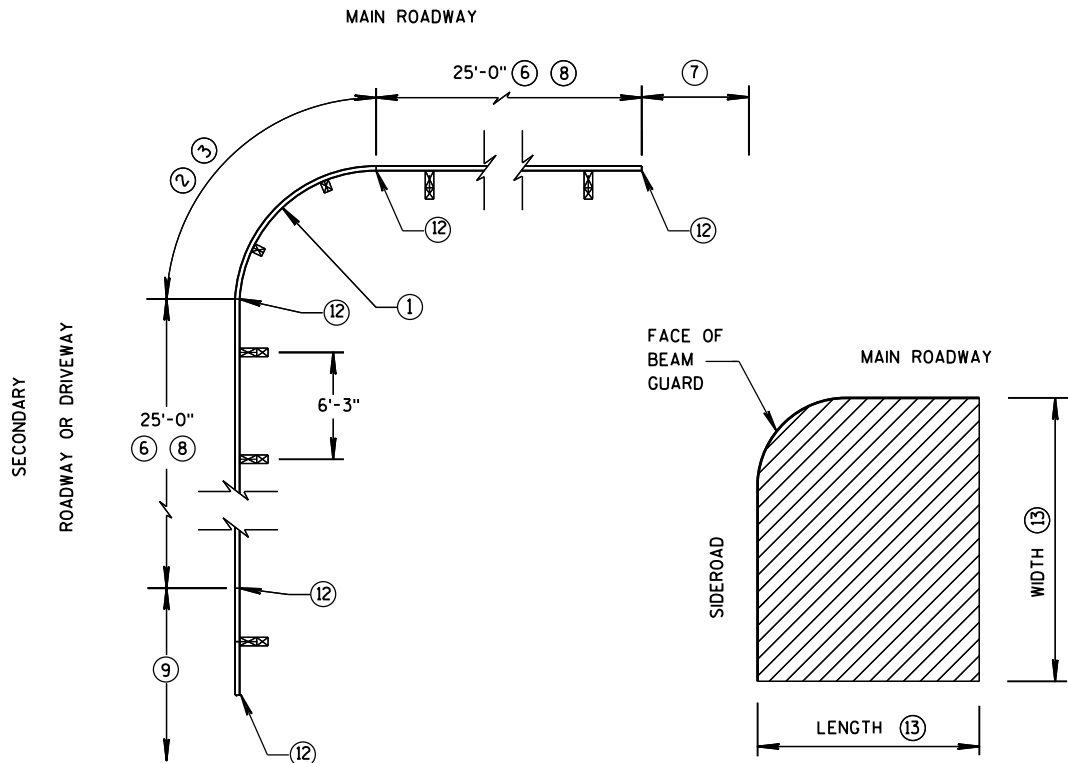
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

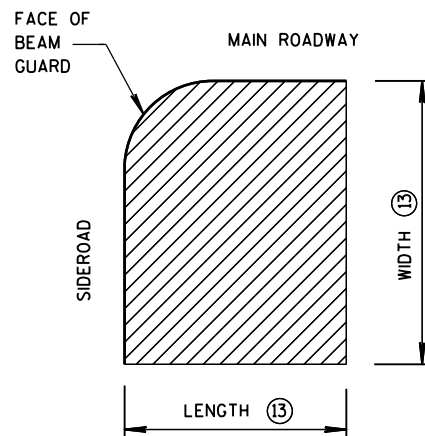
APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



SHORT RADIUS BEAM GUARD WITH
SHORT RADIUS TERMINAL ON
SECONDARY ROAD OR DRIVEWAY
PLAN VIEW



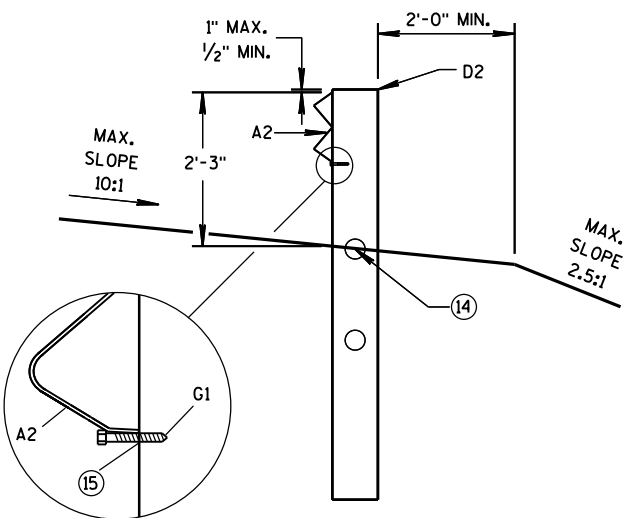
SHORT RADIUS BEAM GUARD WITH
EAT, ADDITIONAL BEAM GUARD
OR
TRANSITION TO RIGID BARRIER
ON SECONDARY ROAD OR
DRIVEWAY
PLAN VIEW



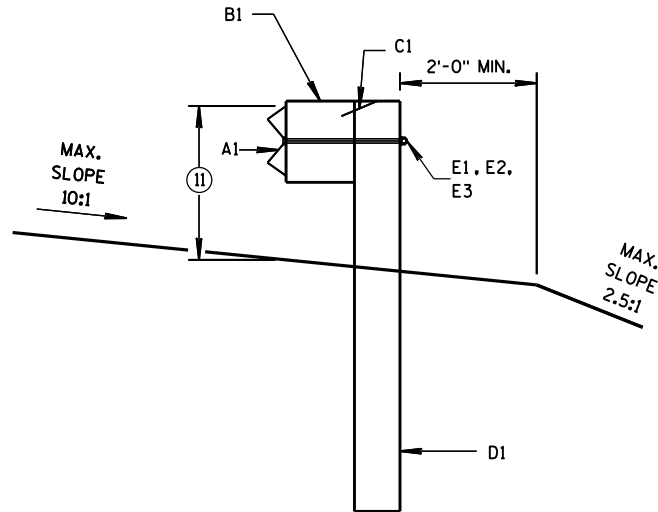
AREA FREE OF
FIXED OBJECTS FOR
RADIUS 32' AND LESS

TABLE FOR RADIUS OF 32' AND LESS

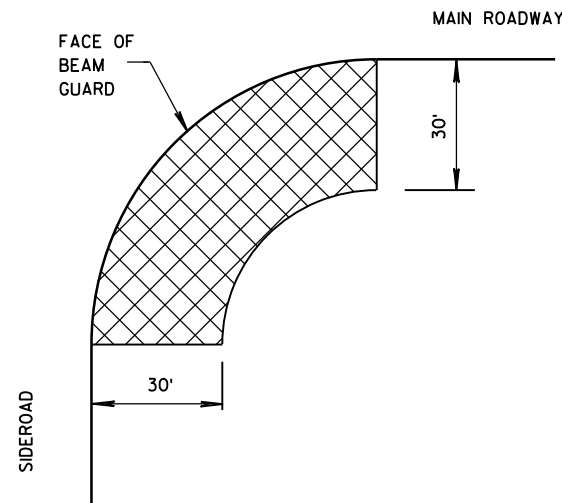
RADIUS FT	LENGTH FT	WIDTH FT
8	25	15
16	30	15
24	40	20
32	50	30



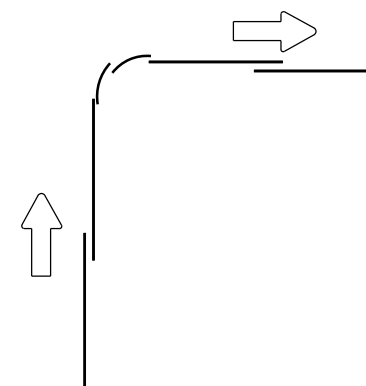
CONTROLLED RELEASE
TERMINAL POST (CRT) IN RADIUS



BEAM GUARD POSTS
IN HEIGHT TRANSITION



AREA FREE OF FIXED OBJECTS
RADIUS GREATER THAN 32'



LAP SPLICE DETAIL

GENERAL NOTES

SEE PLANS FOR OTHER BARRIER SYSTEM AND LOCATION SPECIFICS.

SEE 14B42 FOR MORE INFORMATION ON BEAM GUARD INSTALLATION, PARTS, MATERIALS, AND INSTALLATION INFORMATION.

GALVANIZE PARTS AFTER FABRICATION.

WELDING IS TO FOLLOW CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI/AWS D1.1

UNLESS NOTED OTHERWISE, ALL PLATES ARE FLAT AND FREE OF WARP.

UNLESS NOTED OTHERWISE, ALL EDGES ARE SMOOTH, STRAIGHT AND VERITCAL.

ALL CUTS AND HOLES, EXCEPT IN BEAM GUARD RAIL ARE TO BE MACHINED OR MACHINE FLAME CUTS.

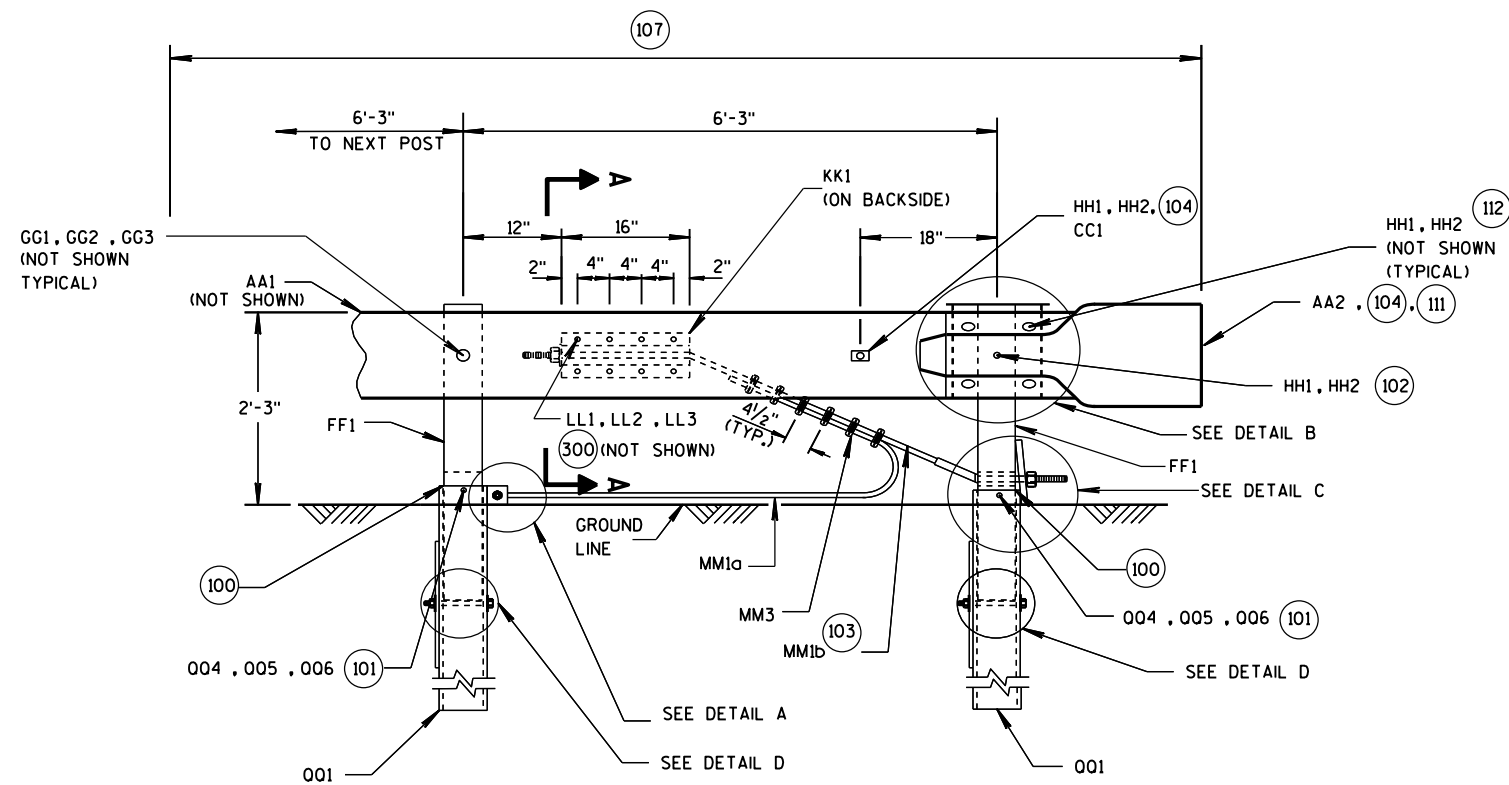
UNLESS NOTED OTHERWISE CUT OR PROVIDE BOLTS THAT ARE 1/4" TO 1/2" BEYOND THE NUT

DRAWINGS ARE NOT TO SCALE.

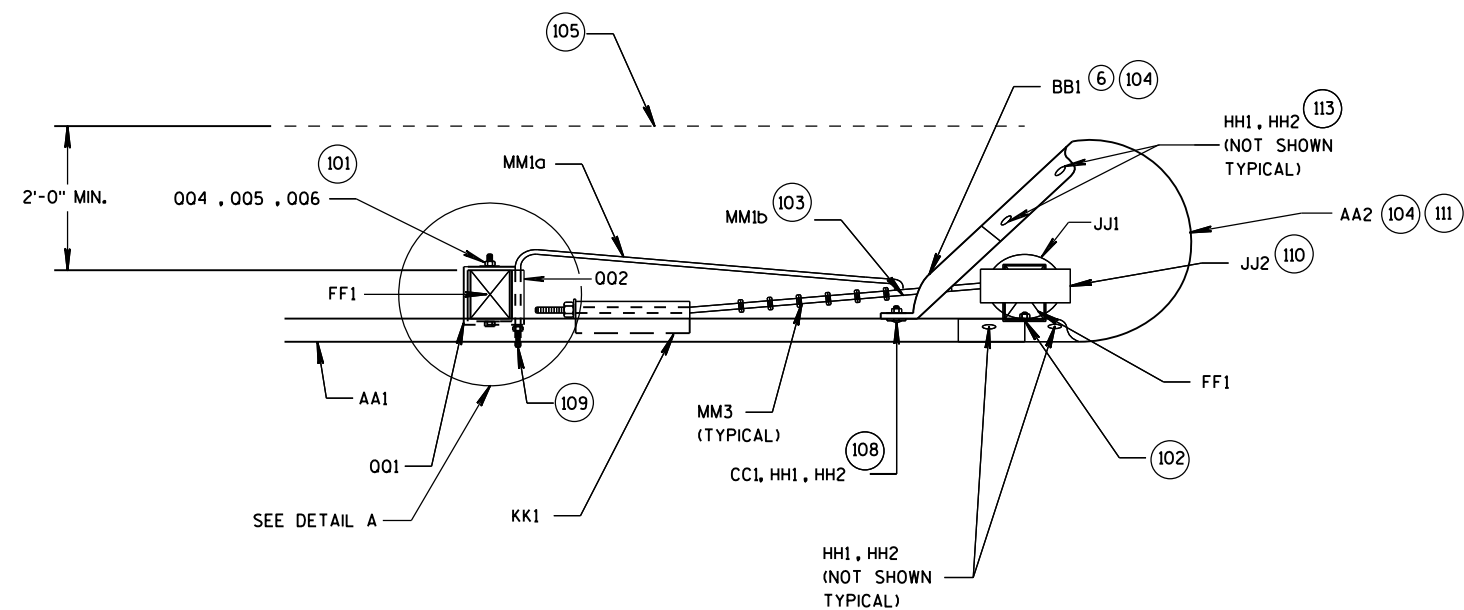
- RADIUS MEASURE FROM INSIDE OF RAIL. LENGTH OF BEAM GUARD SHORT RADIUS GUARD MEASURED ALONG TRAFFIC SIDE OF RAIL. RADIUS BETWEEN 8 FEET TO 150 FEET. SEE PLAN FOR REQUIRED RADIUS. BEAM GUARD RAIL IN RADIUS IS SHOP BENT. ODD RAIL LENGTH OR FIELD CUTS MAY BE REQUIRED.
- CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE USED IN THE RADIUS. CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE SPACED 6'-3". SEE PLAN FOR NUMBER OF CONTROLLED RELEASE TERMINAL (CRT) POSTS.
- WITHIN RADIUS BEAM GUARD RAILS ARE NOT BOLTED TO POSTS. BEAM GUARD RAILS RESTED ON TOP OF LAG SCREW.
- MINIMUM LENGTH OF BEAM GUARD ALONG SIDE ROAD OR DRIVEWAY TO INSTALL SHORT RADIUS TERMINAL. BEAM GUARD IS PAID FOR WITH BEAM GUARD ITEM.
- ODD LENGTH OF BEAM GUARD REQUIRED TO INSTALL SHORT RADIUS TERMINAL.
- MINIMUM AMOUNT OF BEAM GUARD TO BE INSTALLED PRIOR TRANSITION TO RIGID BARRIER, ADDITIONAL BEAM GUARD, OR EAT. BEAM GUARD PAID FOR WITH BEAM GUARD ITEM. SEE PLANS FOR MORE DETAIL.
- BEAM GUARD, EAT OR TRANSITION TO RIGID BARRIER. SEE PLAN.
- TOP OF BEAM GUARD BY THE RADIUS IS 27". HEIGHT OF BEAM GUARD IS 31" BY TRANSITION TO RIGID BARRIER, ADDITIONAL BEAM GUARD OR EAT.
- ADDITIONAL BEAM GUARD, EAT OR TRANSITION TO RIGID BARRIER. BEAM GUARD SHOWN. SEE PLAN FOR DETAILS.
- SHORT RADIUS TERMINAL (SEE OTHER DETAILS)
- HEIGHT VARIES. SEE NOTE (8) AND (17).
- BEAM GUARD RAIL SPLICE LOCATION. SPLICE LOCATION REQUIRE PART F1 AND F2. SEE SDD 14B42 FOR DETAILS.
- SEE TABLE FOR VALUES.
- MAXIMUM HEIGHT FOR CENTER OF HOLE IS 3/4" ABOVE FINISHED GROUND ±1".
- DRILL 15/64" DIA. PILOT HOLE. DO NOT HAMMER LAG SCREW INTO POST.
- SMALL SIGNS ON BREAKAWAY HARDWARE ARE ACCEPTABLE.
- TOP OF RAIL HEIGHT IS 27" WHEN USING A SHORT RADIUS TERMINAL.

SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

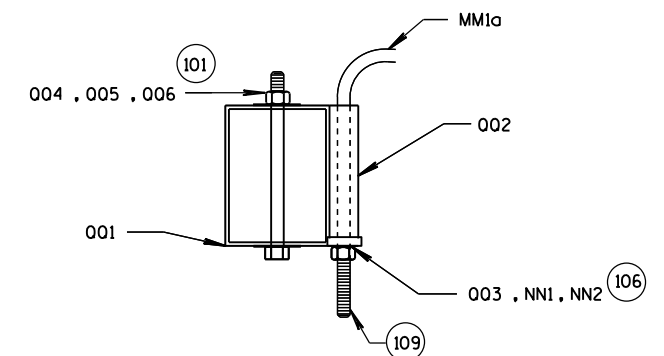


**SHORT RADIUS TERMINAL
PROFILE VIEW**

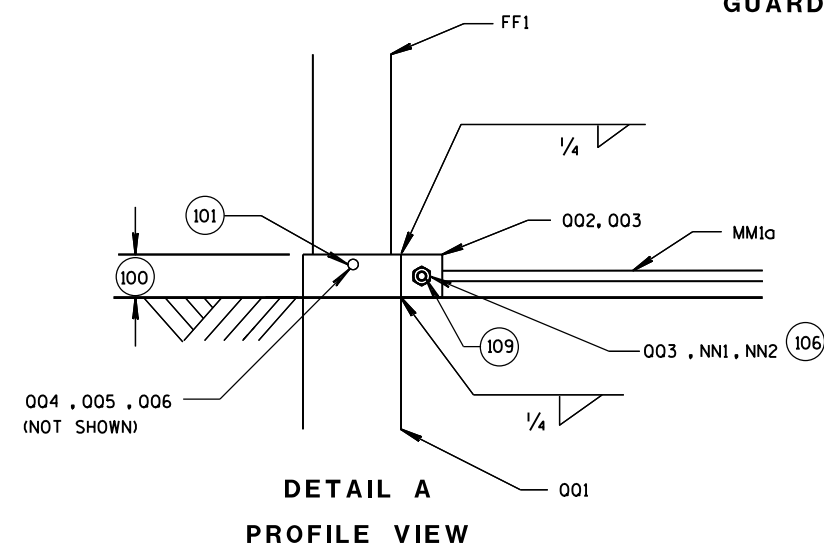


**SHORT RADIUS TERMINAL
TOP VIEW**

- (100) TOP OF FOUNDATION TUBE 2 INCHES MAXIMUM ABOVE FINISHED GROUND.
- (101) WASHERS REQUIRED BETWEEN BOLT HEAD AND FOUNDATION TUBE AND BETWEEN NUT AND FOUNDATION TUBE.
- (102) SPLICE BOLT AND NUT CONNECTS BEAM GUARD RAIL, W-BEAM END SECTION BUFFER, AND STEEL PIPE ASSEMBLY. NO WASHER REQUIRED. SEE DETAIL B.
- (103) CABLE IS TAUT.
- (104) ADJUST AA2 AND BB1 TO FIT.
- (105) BREAK POINT OF SHOULDER.
- (106) TACK WELD CABLE CONNECTOR TUBE PLATE TO CABLE CONNECTION TUBE. SEE DETAIL A PROFILE VIEW.
- (107) PAY LIMIT FOR BEAM GUARD.
- (108) SQUARE WASHER BETWEEN HEAD OF BOLT AND TRAFFIC FACE OF BEAM GUARD. ROUND WASHER REQUIRED BETWEEN NUT AND BB1.
- (109) CUT OR PROVIDE THREADED STUD THAT IS FLUSH WITH FACE OF BEAM GUARD RAIL KK1 (PLUS OR MINUS 1/2" TOLERANCE). DEBURR AFTER CUTTING.
- (110) SEE STEEL PIPE ASSEMBLY DETAILS.
- (111) ATTACH UU2 WITH UU3. SHOP APPLY UU1 TO UU2.
- (112) FOUR HH1 AND HH2 REQUIRED TO ATTACH AA1 TO AA2.
- (113) FOUR HH1 AND HH2 REQUIRED TO ATTACH AA2 TO BB1.

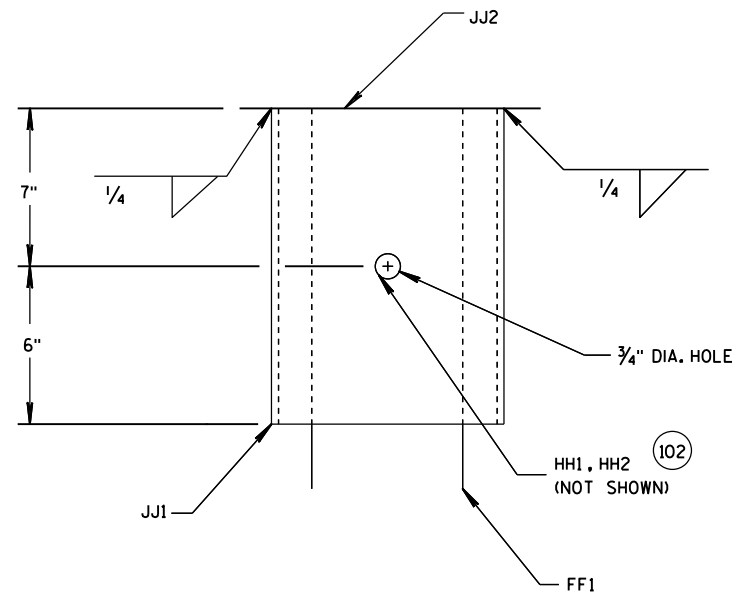


**DETAIL A
TOP VIEW
(WOOD BREAKAWAY AND BEAM
GUARD RAIL POSTS NOT SHOWN)**

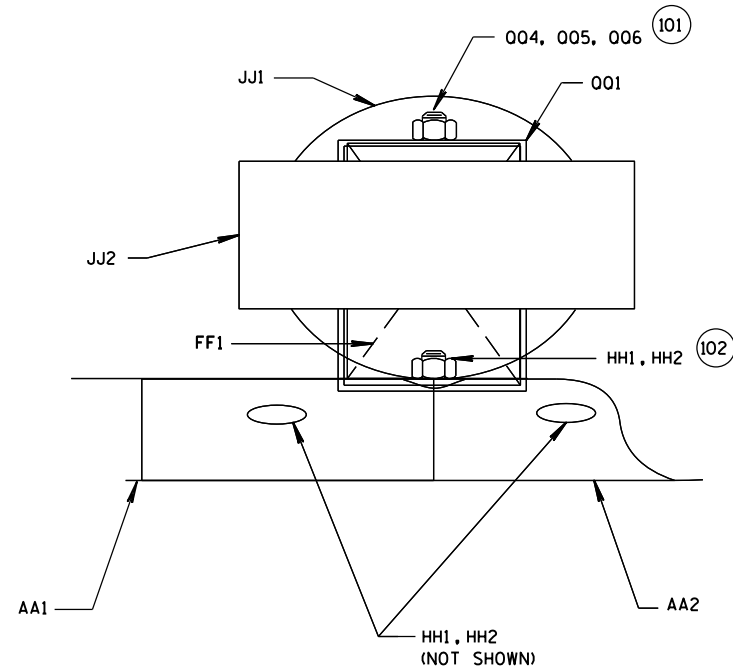


**STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINAL
MGS**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

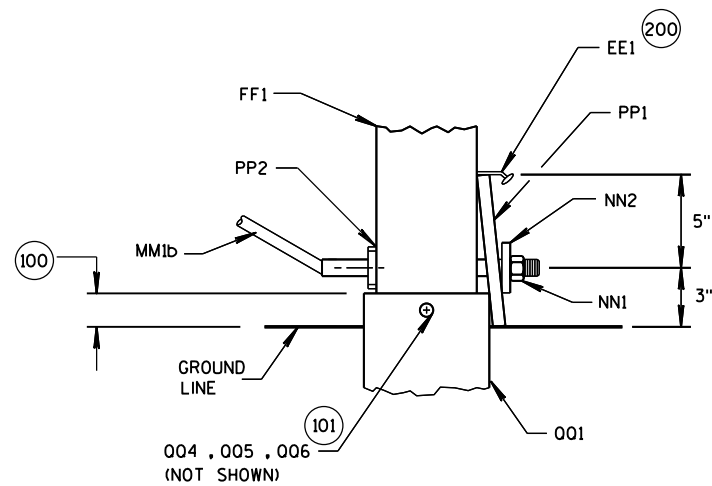


DETAIL B
PROFILE VIEW OF STEEL PIPE ASSEMBLY
(BEAM GUARD AND W-BEAM
END SECTION NOT SHOWN)

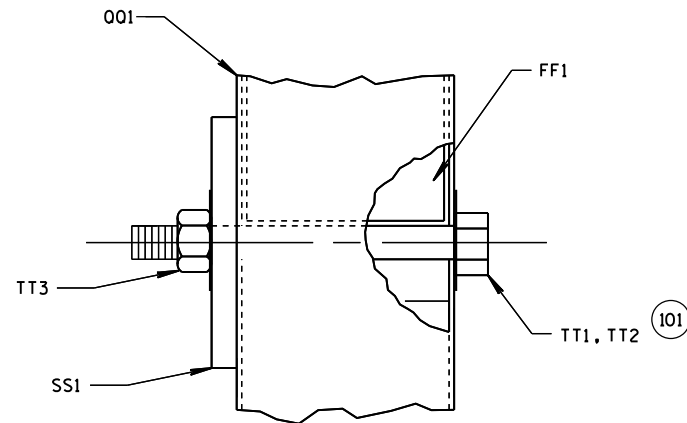


DETAIL B
PLAN VIEW OF STEEL PIPE ASSEMBLY

(200) 2 NAILS SPACED 4 INCHES CENTER TO CENTER.



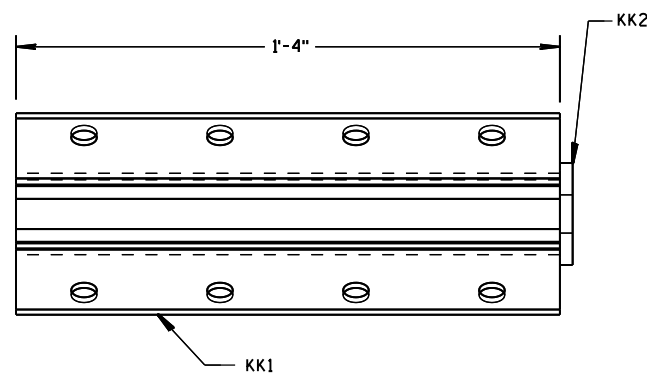
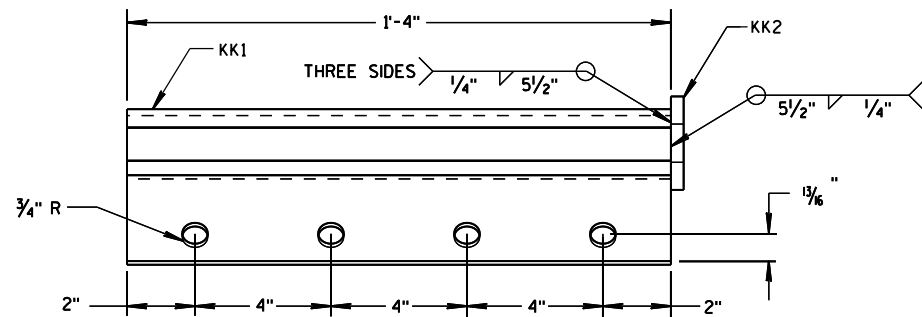
DETAIL C
PROFILE VIEW



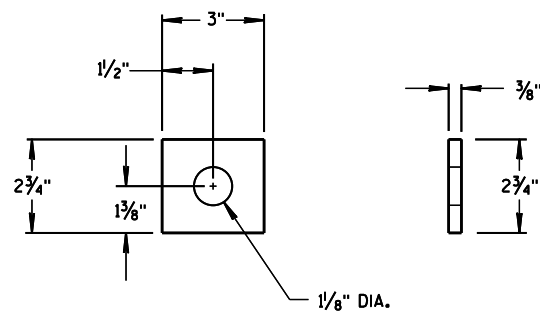
DETAIL D
PROFILE VIEW

SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

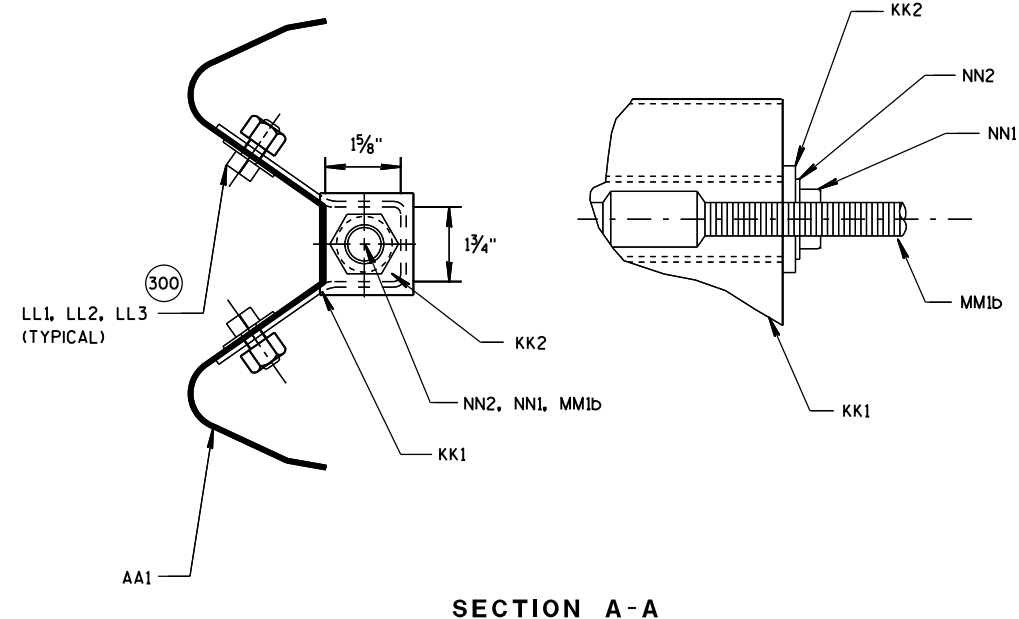
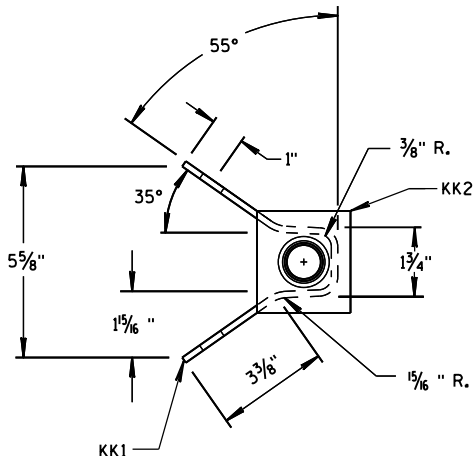
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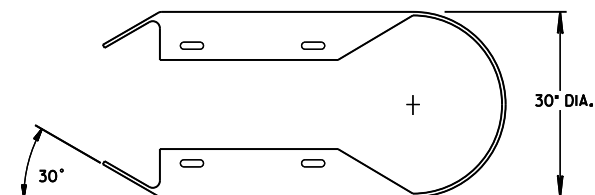
ANCHOR BRACKET (KK1, KK2)



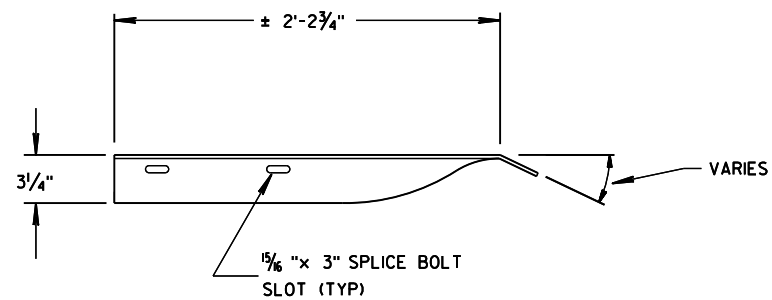
ANCHOR BRACKET BEARING PLATE (KK2)



300 WASHERS REQUIRED BETWEEN BOLT HEAD AND BEAM GUARD RAIL AND BETWEEN NUT AND ANCHOR BRACKET. EIGHT LL1 AND LL3 REQUIRED. SIXTEEN LL2 REQUIRED.



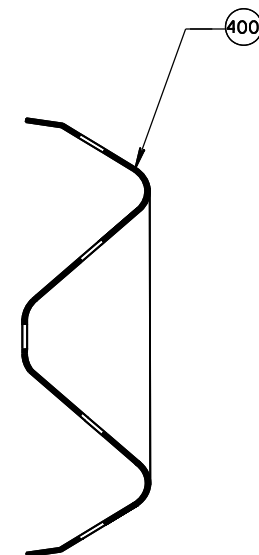
TOP VIEW



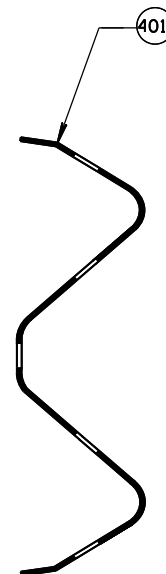
TOP VIEW

400 CROSS SECTION OF PART IS TO FIT OVER AA1.

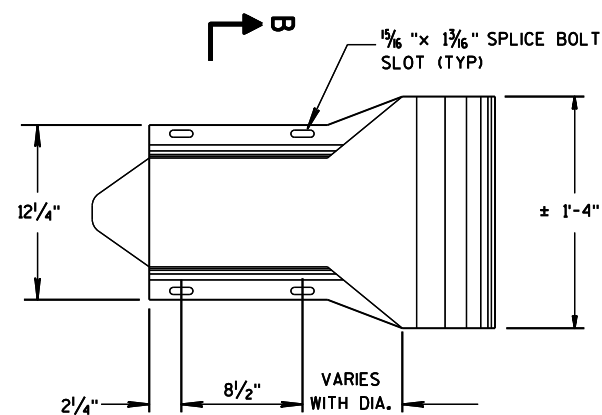
401 CROSS SECTION OF PART IS TO FIT OVER OR UNDER AA1.



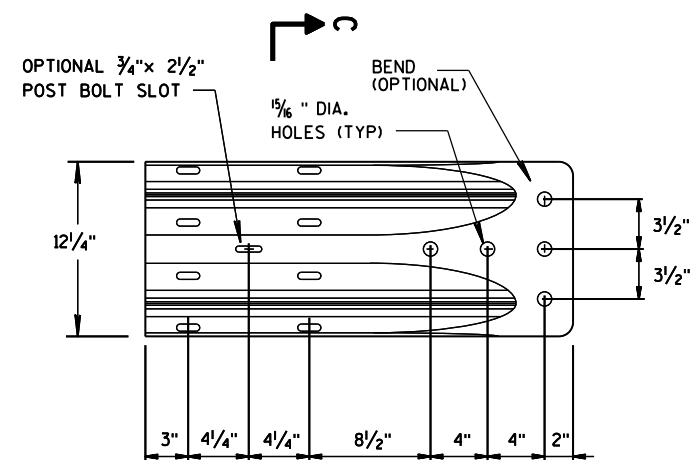
SECTION B-B



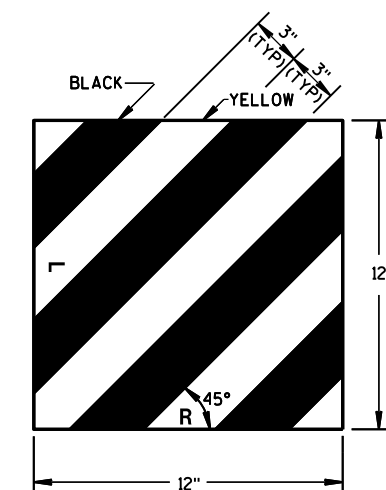
SECTION C-C



W-BEAM
END SECTION BUFFER (AA2)
PROFILE VIEW



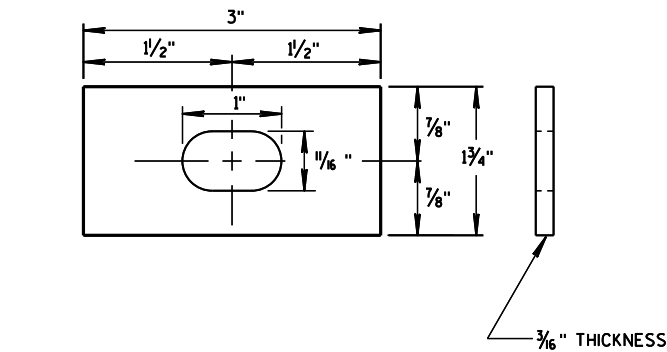
W-BEAM
TERMINAL CONNECTOR (BB1)
PROFILE VIEW



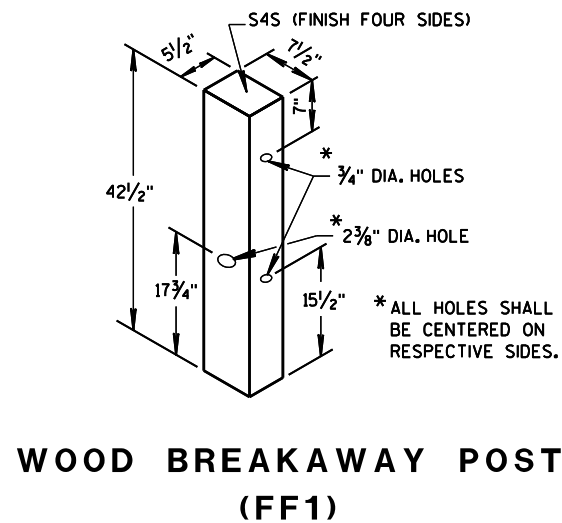
REFLECTIVE SHEETING
(UU1, UU2)

SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

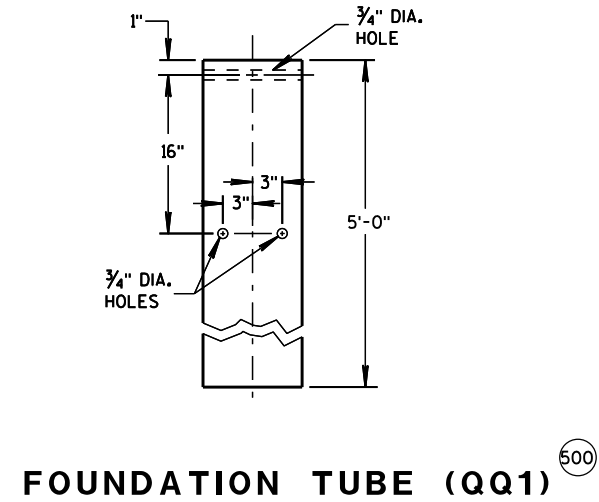
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**RECTANGULAR
PLATE WASHER (CC1)**

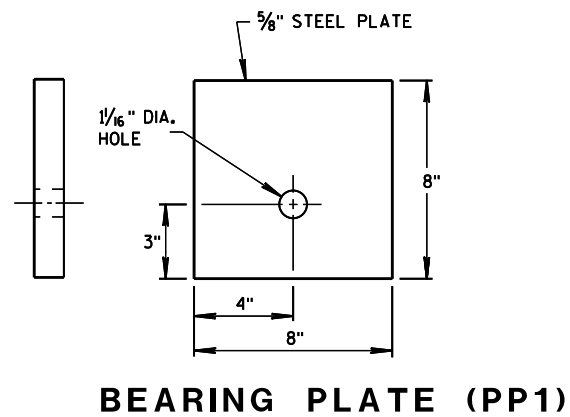


**WOOD BREAKAWAY POST
(FF1)**

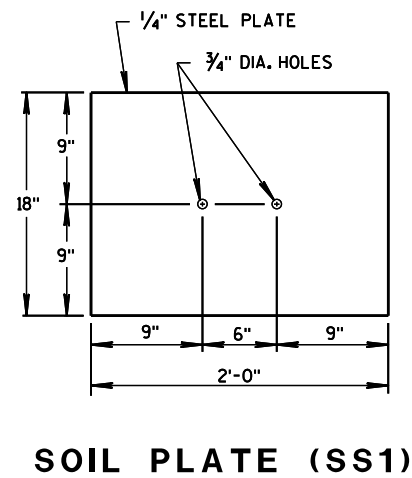


FOUNDATION TUBE (QQ1)

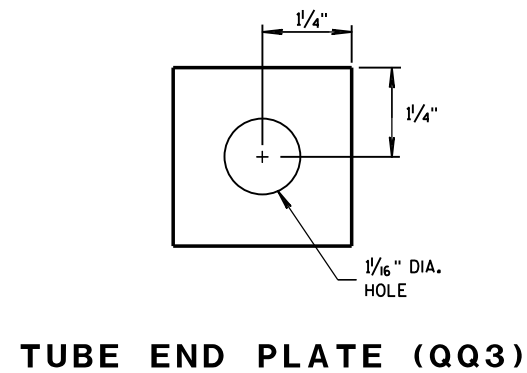
- (500) SEE DETAIL "D" FOR LOCATION AND ATTACHING SSL.
- (501) FOR MM1a THREADED STUD ONLY REQUIRED ON ONE END. SWAGED FITTING REQUIRED.
- (502) LOCATE HOLES ON THE CENTERLINE OF THE SIDE OF THE POST.
- (503) MM1a MAY HAVE ONE THREADED STUD 4 INCHES LONG. SEE NOTE (109).



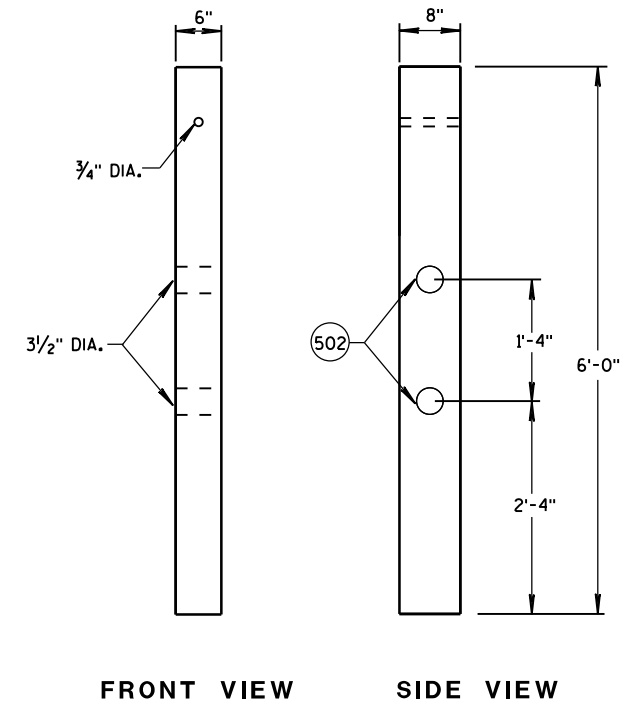
BEARING PLATE (PP1)



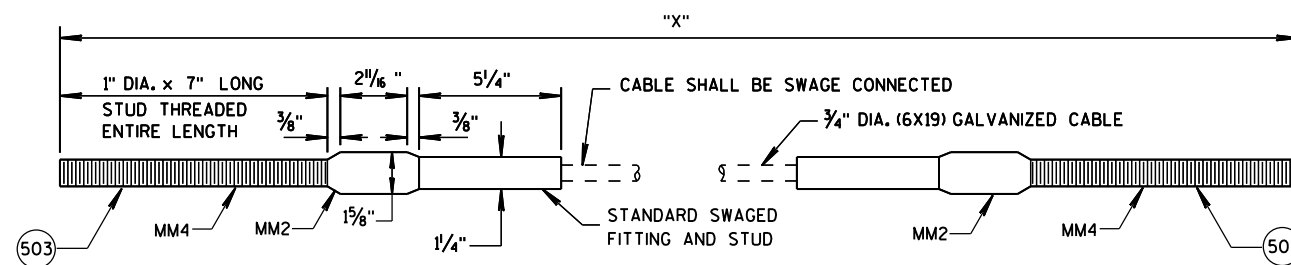
SOIL PLATE (SS1)



TUBE END PLATE (QQ3)



**CONTROLLED RELEASE
TERMINAL POST (CRT) (D2)**



"X" LENGTH	
MM1a	9'-0"
MM1b	6'-8"

**SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	BEAM GUARD RAIL	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
A2	BEAM GUARD RAIL - SHOP BENT	INDICATE ON BACK OF RAIL RADIUS THAT RAIL WAS BENT TO. SHOP BEND RADIUS IS TO THE NEAREST FOOT. FOLLOW AASHTO M180 ON HOW TO MARK RADIUS INFORMATION.	
		AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
B1	BLOCK - WOOD	WISDOT SPEC. 614	SEE SDD 14B42
C1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEAD)	
D1	POST-STRONG POST-WOOD	WISDOT SPEC. 614	SEE SDD 14B42
D2	POST-CRT-WOOD	WISDOT SPEC. 614	
E1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
E2	POST BOLT-WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	5/8" DIA.
		GALV. AASHTO M111/ASTM A 123 OR GALV. HOT DIP, TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329	
E3	POST BOLT - NUT		5/8" DIA. SEE SDD 14B42 FOR GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
F1	SPLICE BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	5/8" DIA. SEE SDD 14B42 FOR GEOMETRY AND OTHER INFORMATION
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
F2	SPLICE BOLT - NUT	ASTM A563 GRADE A	5/8" DIA. SEE SDD 14B42 FOR GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
G1	LAG SCREW	ASTM A308 GRADE A ASTM A153 CLASS D	3/8" DIA. 3" LONG
		UNC	
H1	DELINEATOR - BEAM GUARD		SEE SDD 14B42 FOR MORE INFORMATION
H2	DELINEATION - SHEETING	YELLOW OR WHITE	
		WISDOT SPEC 637 TYPE SH	
J1	FOUNDATION BACKFILL	APPROVED PRODUCT LIST STANDARD SPEC. 614	
AA1	BEAM GUARD RAIL - PUNCHED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
AA2	BEAM GUARD RAIL - END SECTION BUFFER	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
BB1	BEAM GUARD RAIL - TERMINAL CONNECTOR MODIFIED	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
CC1	SHORT RADIUS - SQUARE WASHER	AASHTO M180	
		GALV. AASHTO M111 / ASTM A123	
EE1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEADED)	
FF1	POST - BCT - WOOD	S4S FINISH ON 4 SIDES	
		WISDOT SPEC. 614	
GG1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	3/8" DIA. SEE SDD 14B42 FOR GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
GG2	POST BOLT - WASHER	UNC	3/8" DIA.
		ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
GG3	POST BOLT - NUT	ASTM A563 GRADE A	3/8" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	SEE 14B42 FOR GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
HH1	SPLICE BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	3/8" DIA. SEE 14B42 FOR GEOMETRY
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180 HEAD GEOMETRY	
HH2	SPLICE BOLT - NUT	ASTM A563 GRADE A	3/8" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	SEE 14B42 FOR GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
JJ1	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	10" O.D.
JJ2	TOP PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 3/8" X 4" X 1'-0"
		GALV. AASHTO M111 / ASTM A123	
KK1	ANCHOR BRACKET	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
KK2	ANCHOR BRACKET - BEARING PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
LL1	ANCHOR BRACKET - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
LL2	ANCHOR BRACKET - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
LL3	ANCHOR BRACKET - NUT	ASTM A563 GRADE A	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A563	
		UNC	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
MM1a	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIC CLASS C ZINC COATED	
MM1b	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIC CLASS C ZINC COATED	
MM2	ANCHOR CABLE - SWAGE FITTING	ASTM A576 GRADE 1035	
		SWAGE FITTINGS ARE TO BE FACTORY SWEDGED. WITH A BREAKING STRENGTH 40,000 LBS.	
		GALV. AASHTO M111 / ASTM A123	
		ASME B30.26 FORGED, CAST, OR DIE STAMPED WITH THE FOLLOWING INTO CONNECTION: NAME OF MANUFACTURER OR TRADEMARK OF CONNECTION'S MANUFACTURER, SIZE OR RATED LOAD, GRADE.	
MM3	WIRE ROPE CABLE CLAMPS	FF-C-450D TYPE 1 CLASS 1	3/4"
		ASTM A153 HOT DIP CLASS D	
MM4	ANCHOR CABLE - SWAGE FITTING - STUD	ASTM F3125 GRADE A325 TYPE 1 OR SAE GRADE 5 OR ASTM A449 TYPE 1 HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
NN1	ANCHOR CABLE - NUT	ASTM A563 GRADE A	1" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A563	
NN2	ANCHOR CABLE - NUT - WASHER	UNC	1" DIA.
		ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
PP1	BEARING PLATE AT POST	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
PP2	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	2" DIA. x 6" LONG
QQ1	FOUNDATION TUBE	ASTM A500 GRADE B	8" X 6" X 3/16"
		GALV. AASHTO M111 / ASTM A123	
QQ2	SHORT RADIUS - FOUNDATION TUBE - ANCHOR CABLE - TUBE	ASTM A500 GRADE B	DIMENSIONS 2 1/2" X 2 1/4" X 1/4" X 8"
		GALV. AASHTO M111 / ASTM A123	

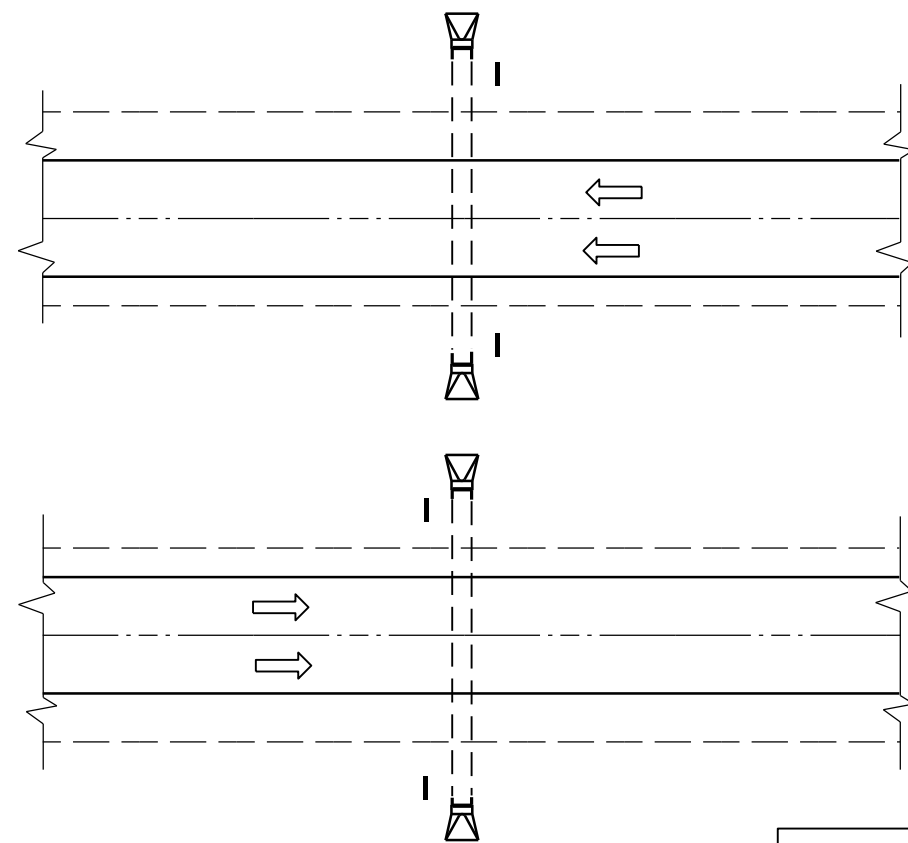
SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

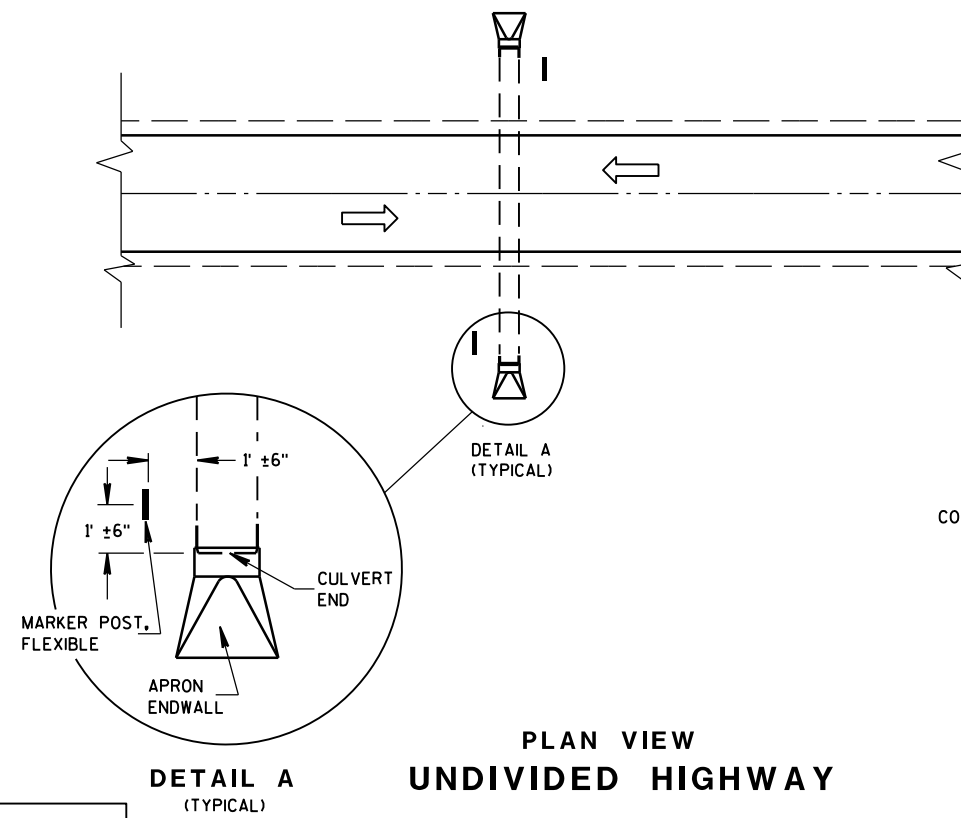
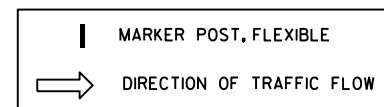
BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
003	SHORT RADIUS - SOIL TUBE - ANCHOR CABLE - TUBE - END PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 2 1/2" X 2 1/2" X 1/4"
		GALV. AASHTO M111 / ASTM A123	
004	GROUND STRUT AND YOKE - BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5/8" DIA.
		ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	
		UNC	
005	GROUND PLATE AND YOKE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
006	GROUND STRUT AND YOKE - NUT	HEAVY HEX	5/8" DIA.
		UNC	
		ASTM A563 GRADE A	
		OVER TAPPED NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
SS1	SOIL PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
TT1	SOIL PLATE - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
TT2	SOIL PLATE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
TT3	SOIL PLATE - NUT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5/8" DIA.
UU1	OBJECT MARKER - SHEETING	MUTCD / WISDOT OBJECT MARKER TYPE 3	PATTERN AND COLOR FOR SHEETING SHEETING TYPE FOR MARKER
		WISDOT SPEC 637 TYPE F	
		APPROVED PRODUCT LIST	
UU2	OBJECT MARKER - ALUMINUM PLATE	WISDOT SPEC 637 ALUMINUM PLATE	MATERIAL AND THICKNESS OF MATERIALS
UU3	OBJECT MARKER - SCREWS	STAINLESS SELF-TAPPING SCREWS	
VV1	FOUNDATION BACKFILL	WISDOT SPEC 614	

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR FHWA



PLAN VIEW
DIVIDED HIGHWAY

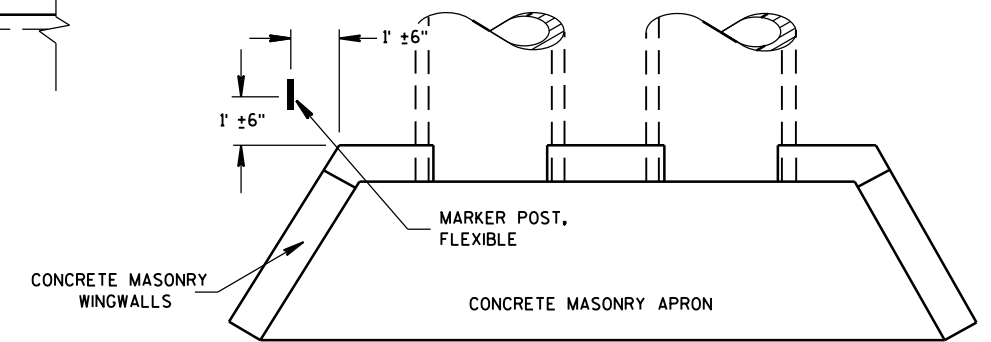


PLAN VIEW
UNDIVIDED HIGHWAY

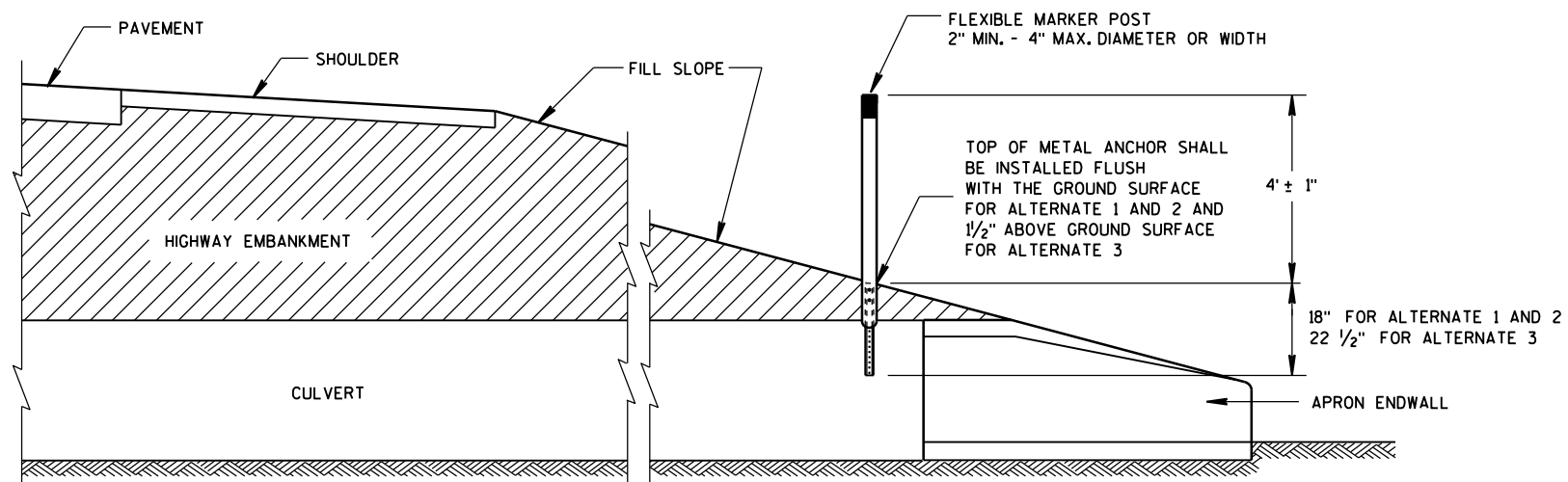
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



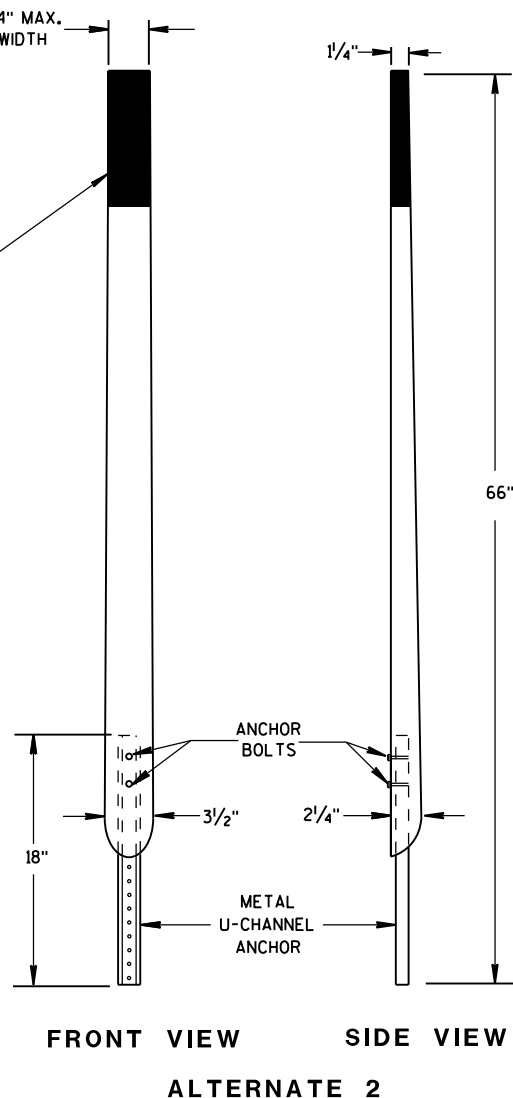
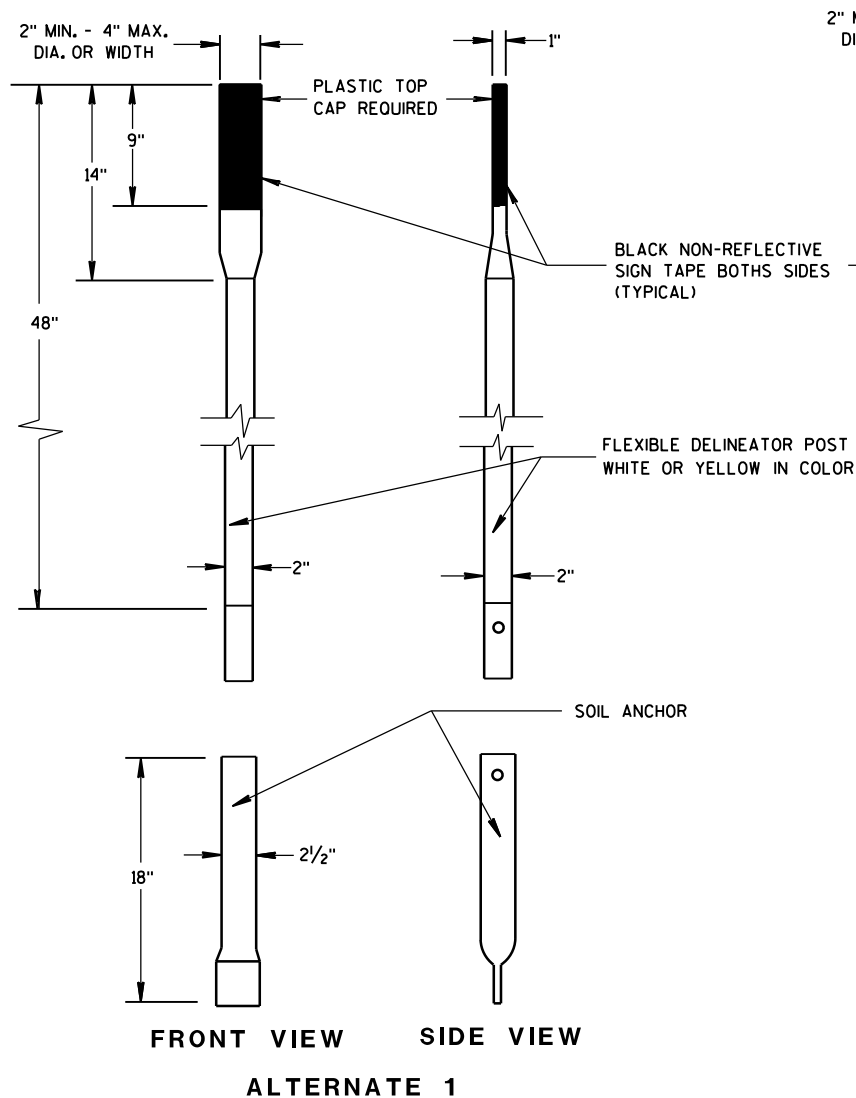
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



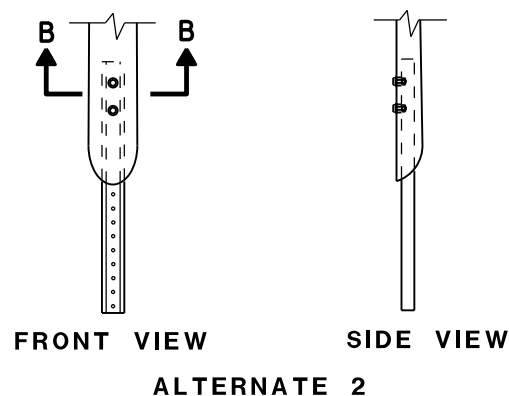
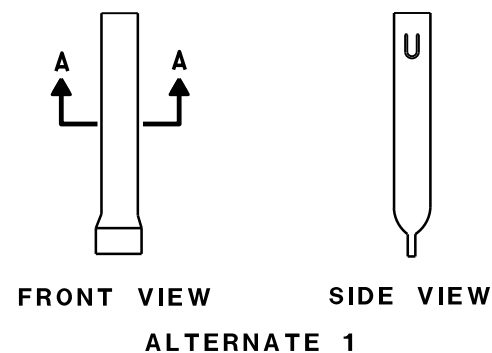
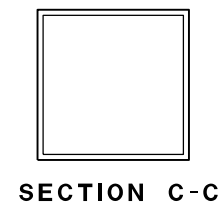
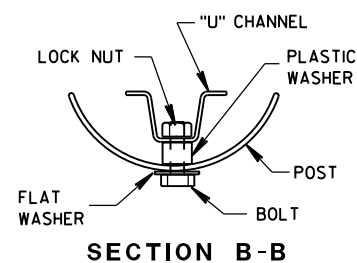
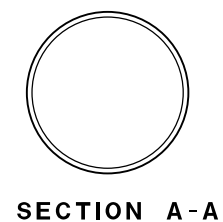
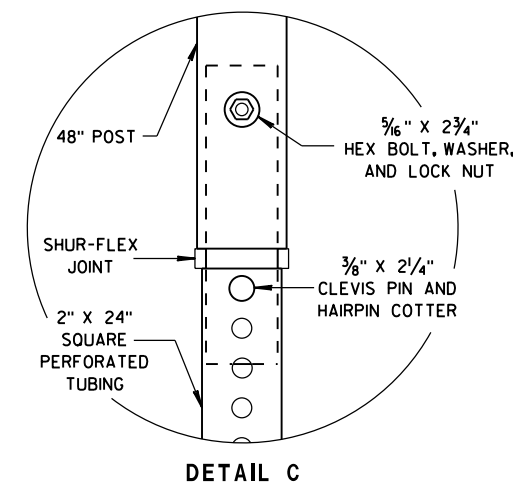
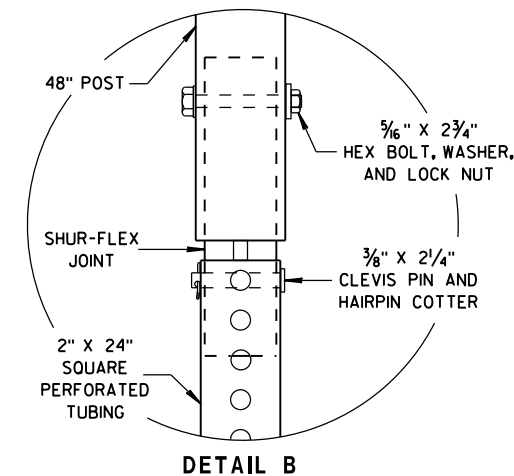
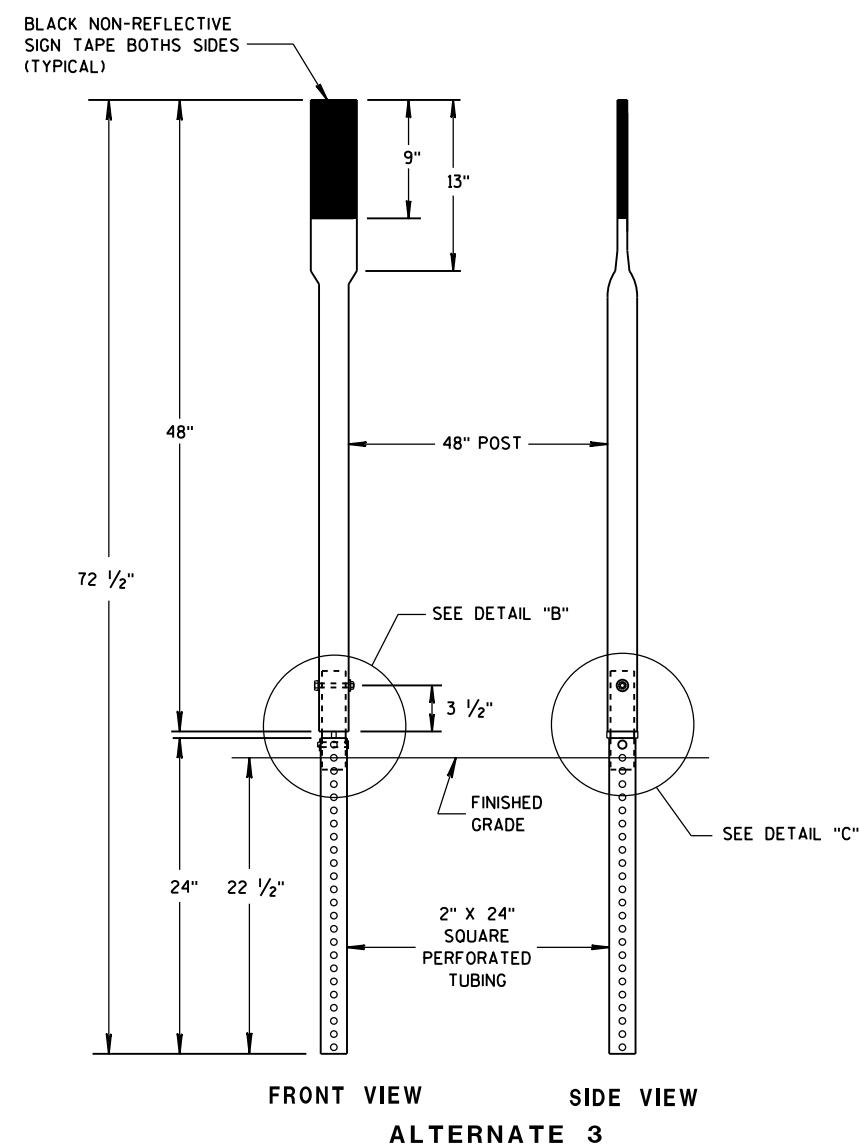
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

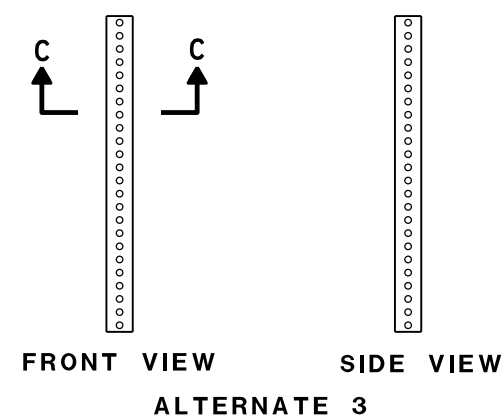
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



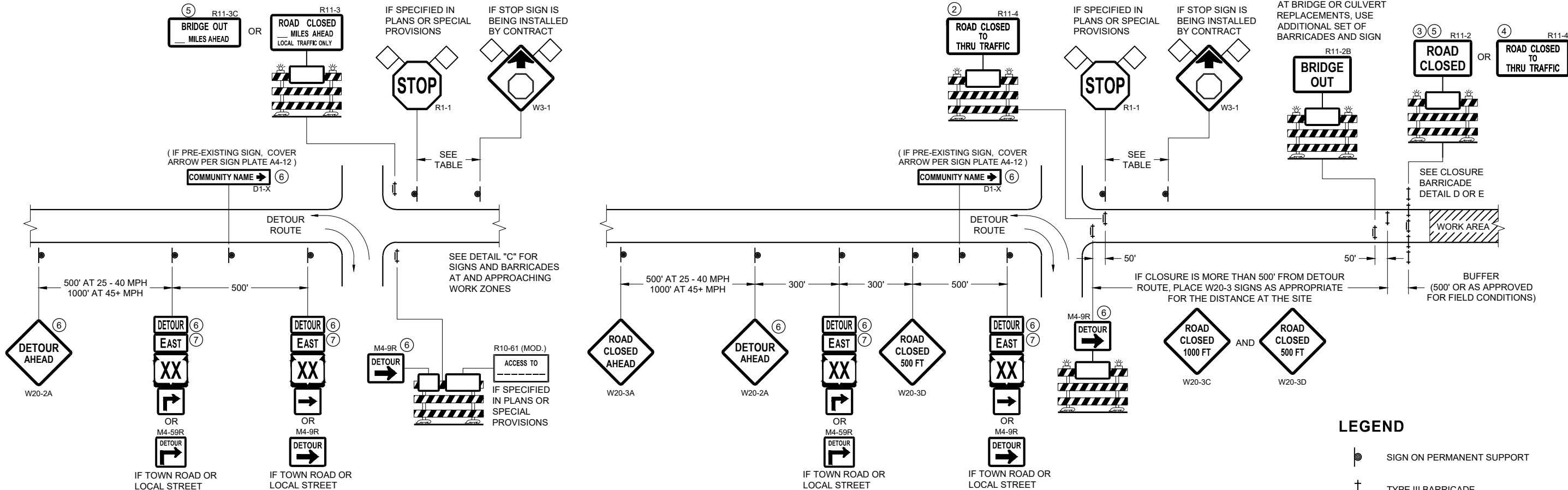
FLEXIBLE MARKER POSTS



FLEXIBLE MARKER POST ANCHORS



FLEXIBLE MARKER POST FOR CULVERT END	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/1/2012 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

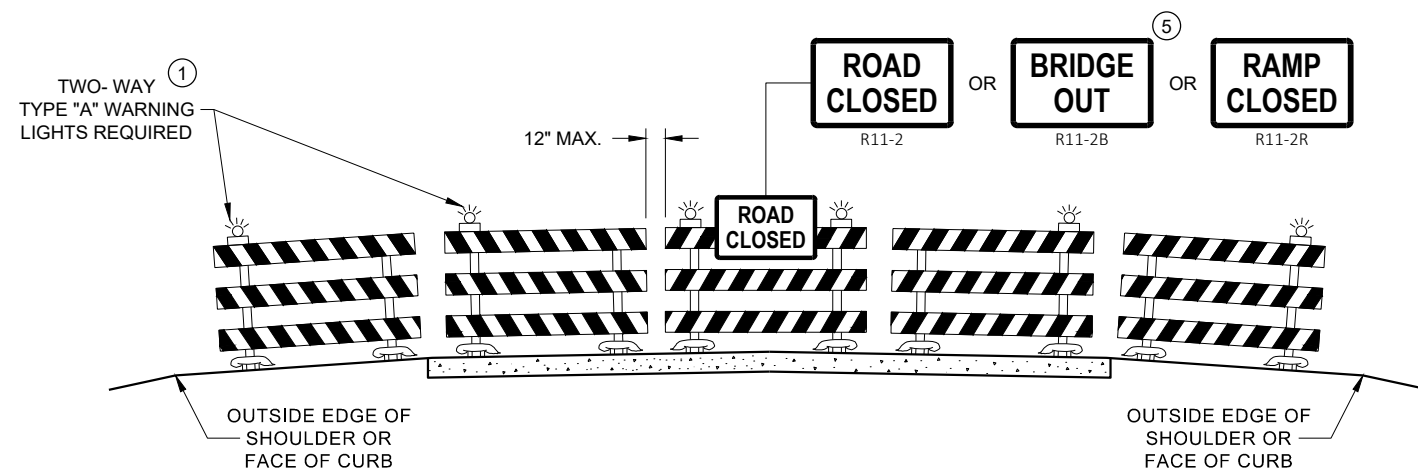
SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

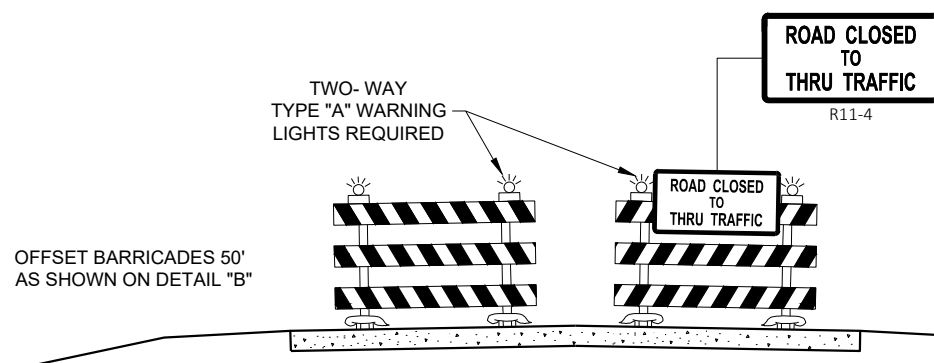
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

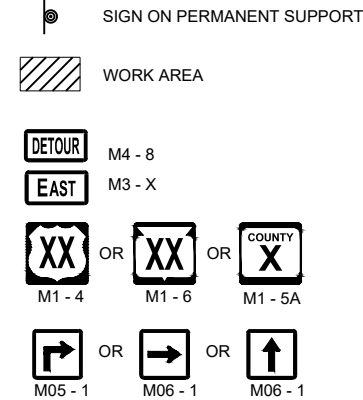
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



WORK AREA

DETOUR M4 - 8

EAST M3 - X



XX

COUNTY
X



M05 -

 M06 - 1

R



M06 -

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

M4-9 AND M4-59 SHALL BE 30" X 24"

M4-8a SHALL BE 24" X 18"

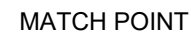
G20-51 SHALL BE 60" X 24"

W20-2A SHALL BE 48" X 48"

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

**** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.**



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA

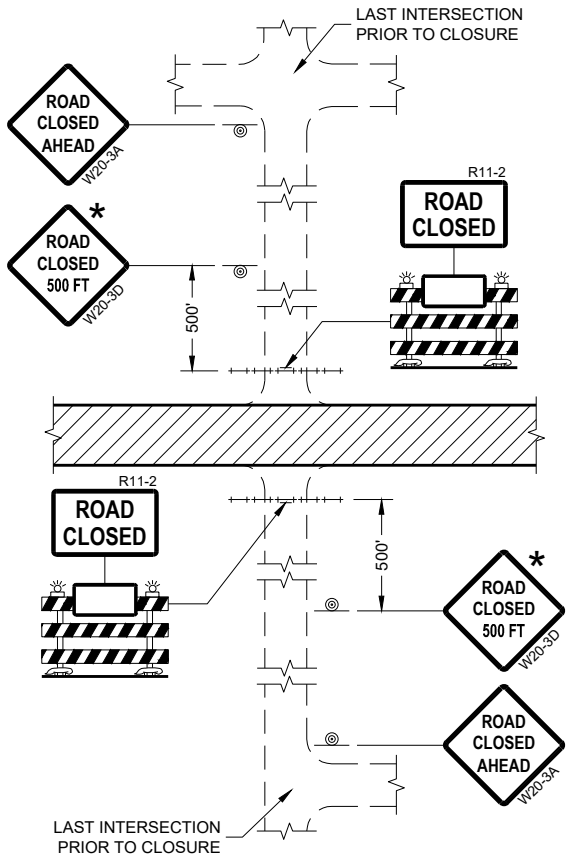
6

6

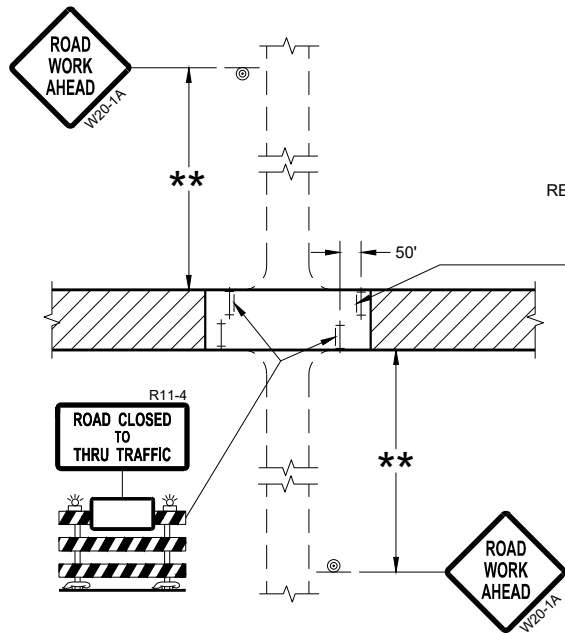
SDD 15C02 - 07c

SDD15C02 - 07c

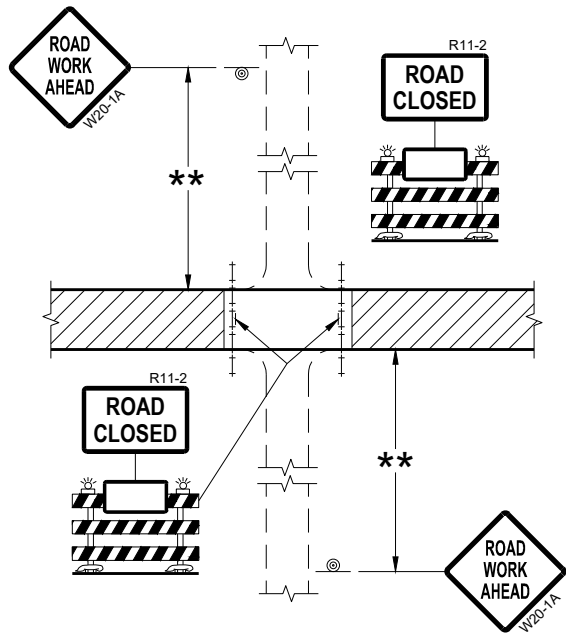
SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"



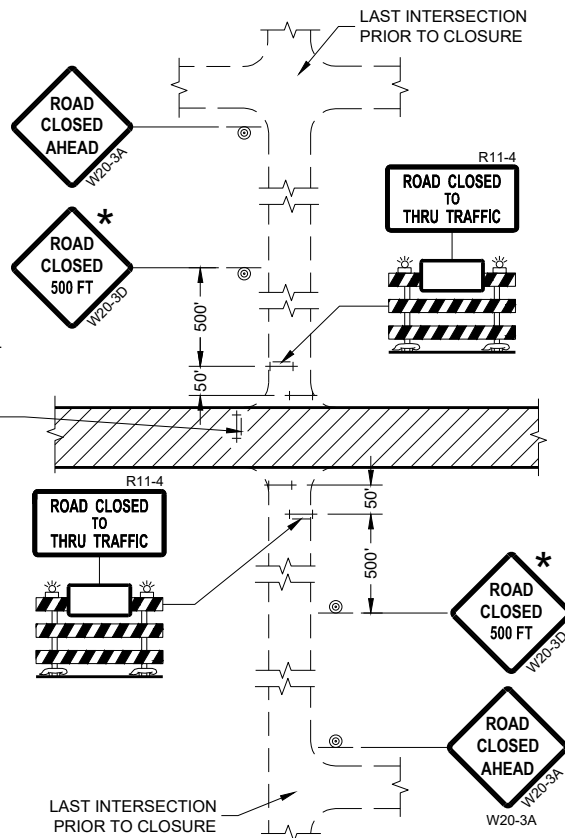
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED.
CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT)



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE (500 FEET DESIRABLE) TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS REESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY REESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:
R11-2 SHALL BE 48" X 30".
R11-4 AND R11-3 SHALL BE 60" X 30".

- * OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FEET OR LESS FROM THE WORK ZONE.
- ** 500' MAX. OR AT LAST INTERSECTION, WHICHEVER IS CLOSEST.

LEGEND

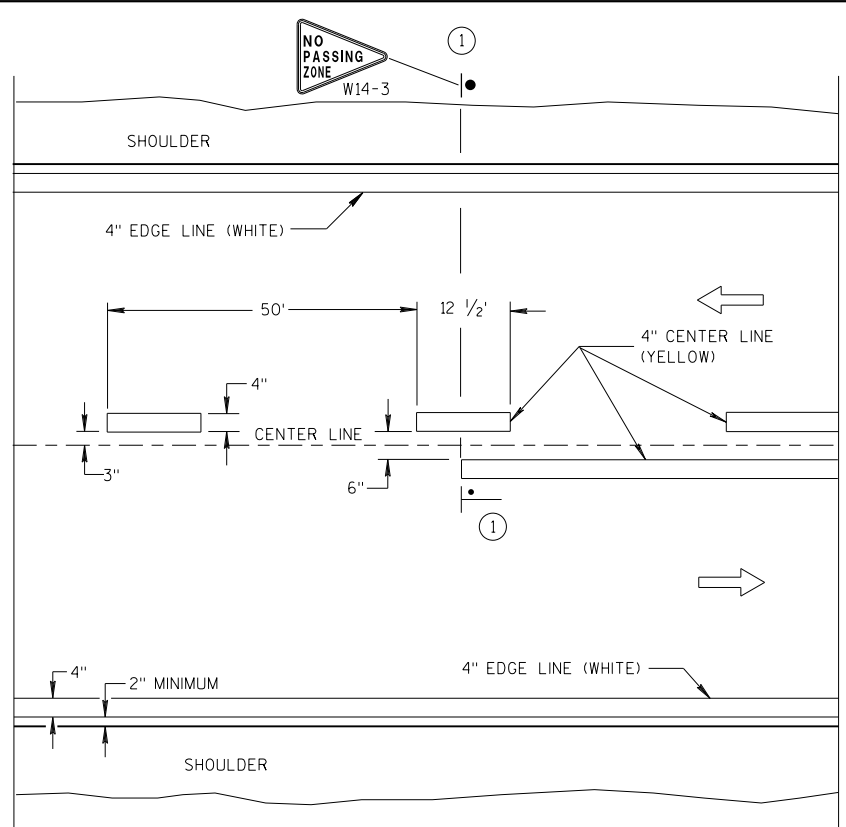
- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

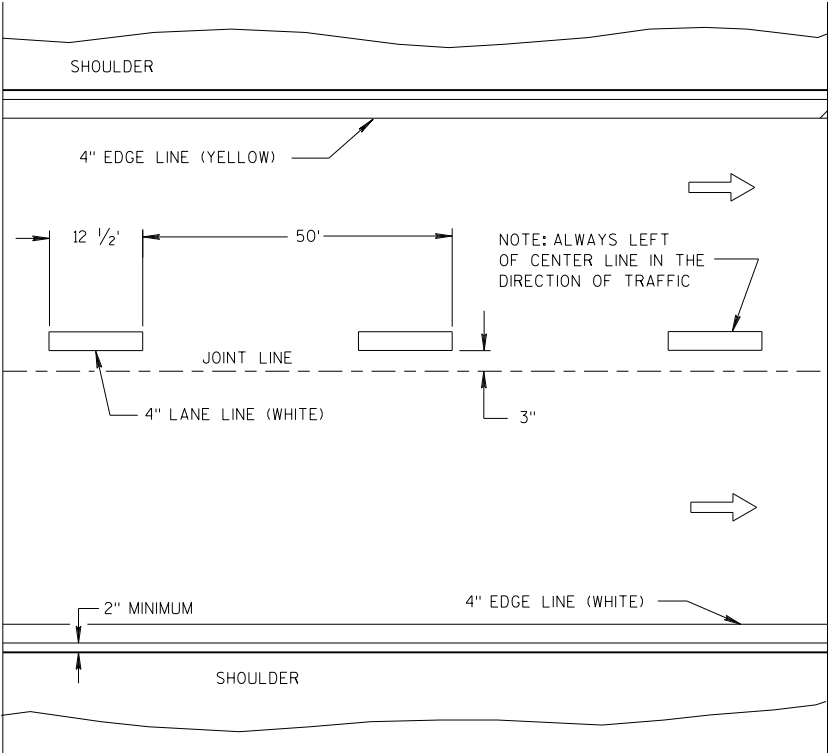
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
July 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

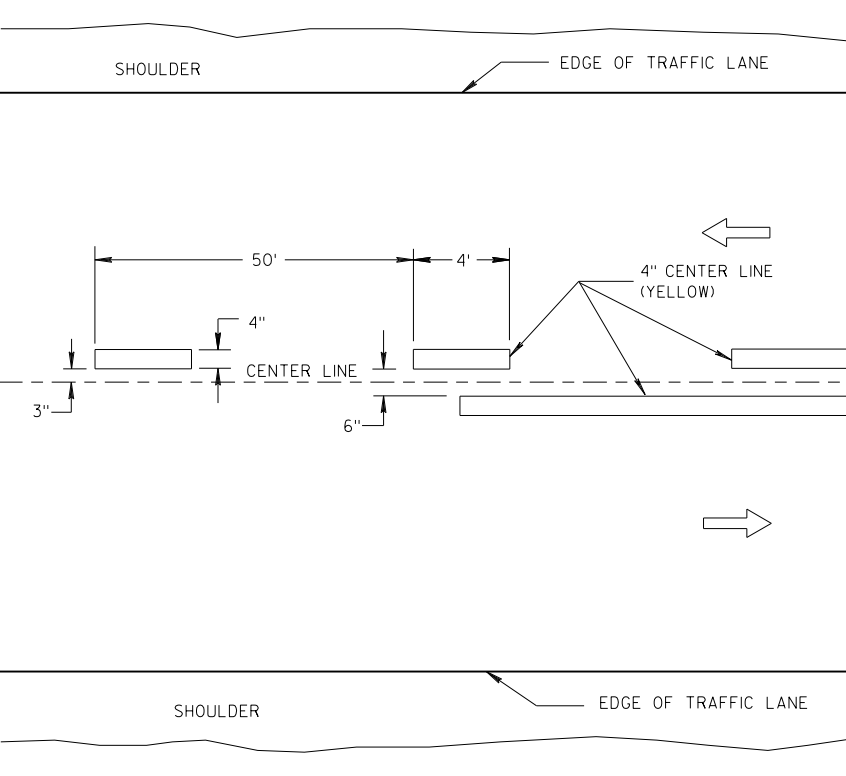


TWO WAY TRAFFIC

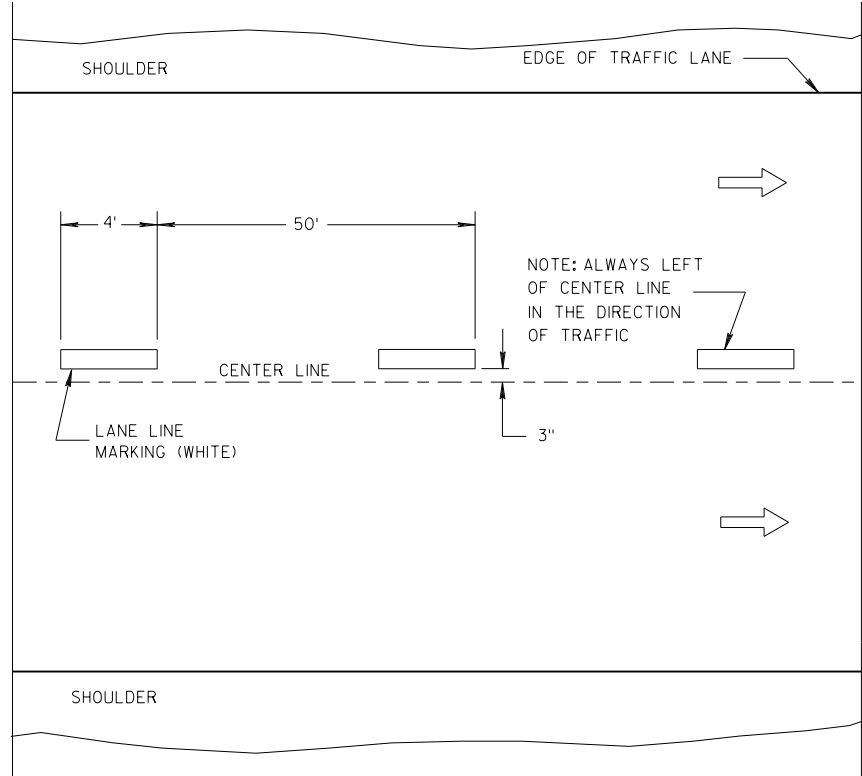


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL

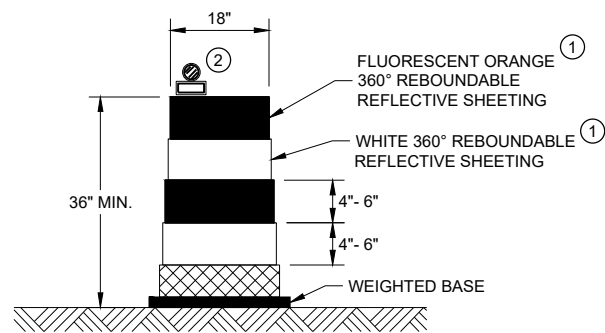
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

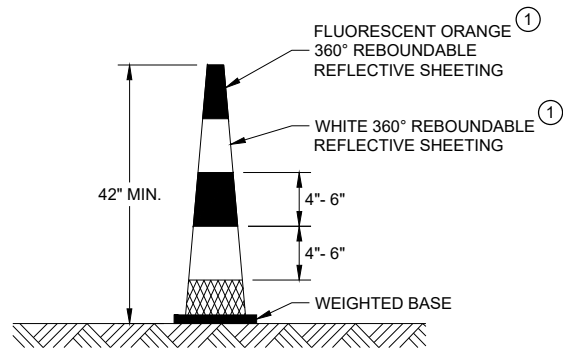
LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

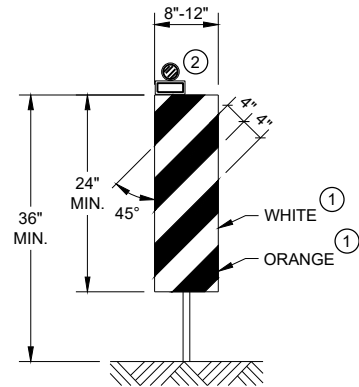


DRUM



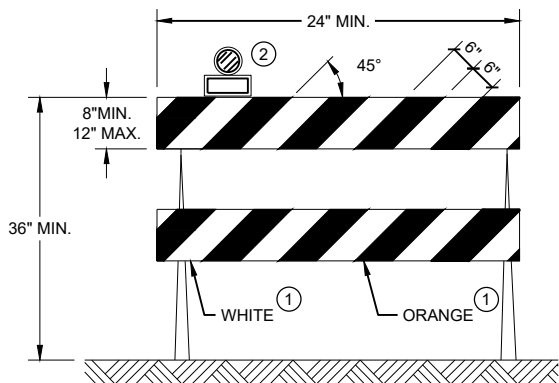
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS



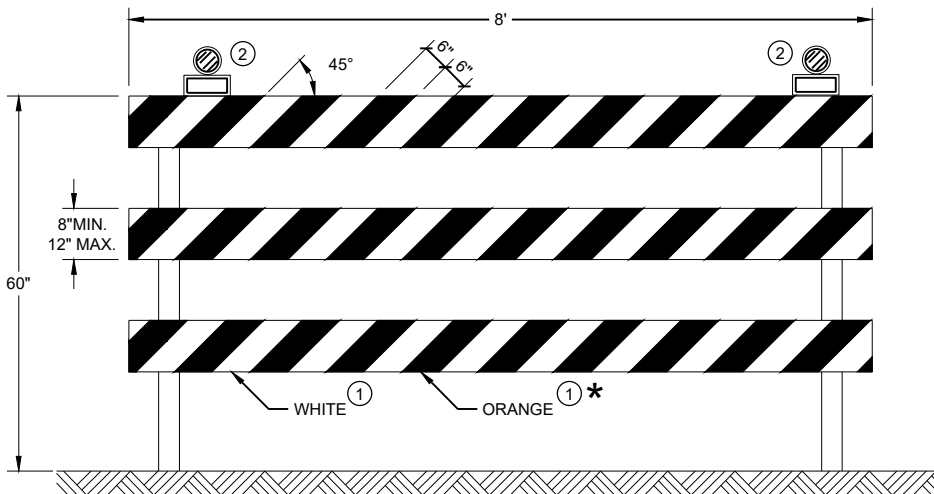
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

	SIGN ON PORTABLE OR PERMANENT SUPPORT
	TEMPORARY PORTABLE RUMBLE STRIP ARRAY
	DIRECTION OF TRAFFIC
	WORK AREA
	FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.

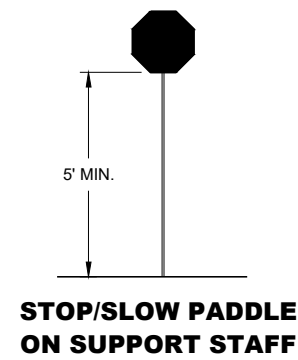
③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.

ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.

PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

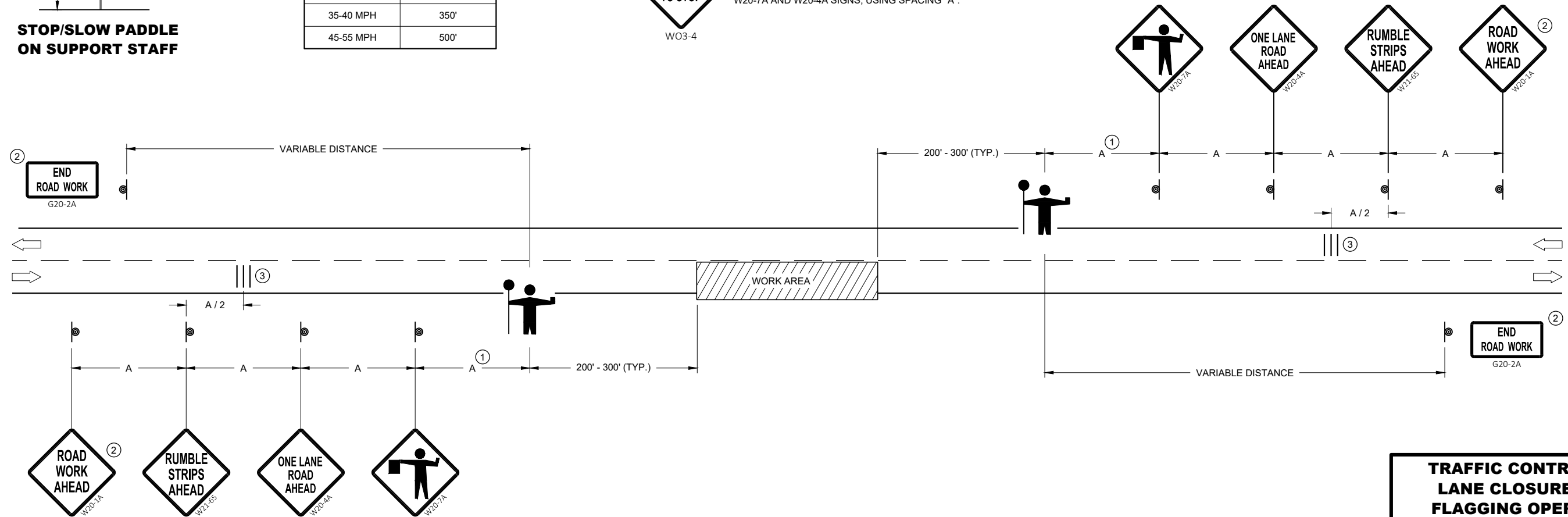
DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>May 2019</u> DATE	<u>/S/ Andrew Heidtke</u> WORK ZONE ENGINEER

LEGEND

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	200
35	30	45	55	70	250
40	40	55	75	90	305
45	60	90	120	150	360
50	70	100	135	170	425
55	75	110	150	185	495

W = SHOULDER WIDTH (FEET
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH

L = WS AT 45 MPH OR GREATER
L = WS² / 60 AT 40 MPH OR LESS

SHOULDER TAPER LENGTH = 1/3L

GENERAL NOTES

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

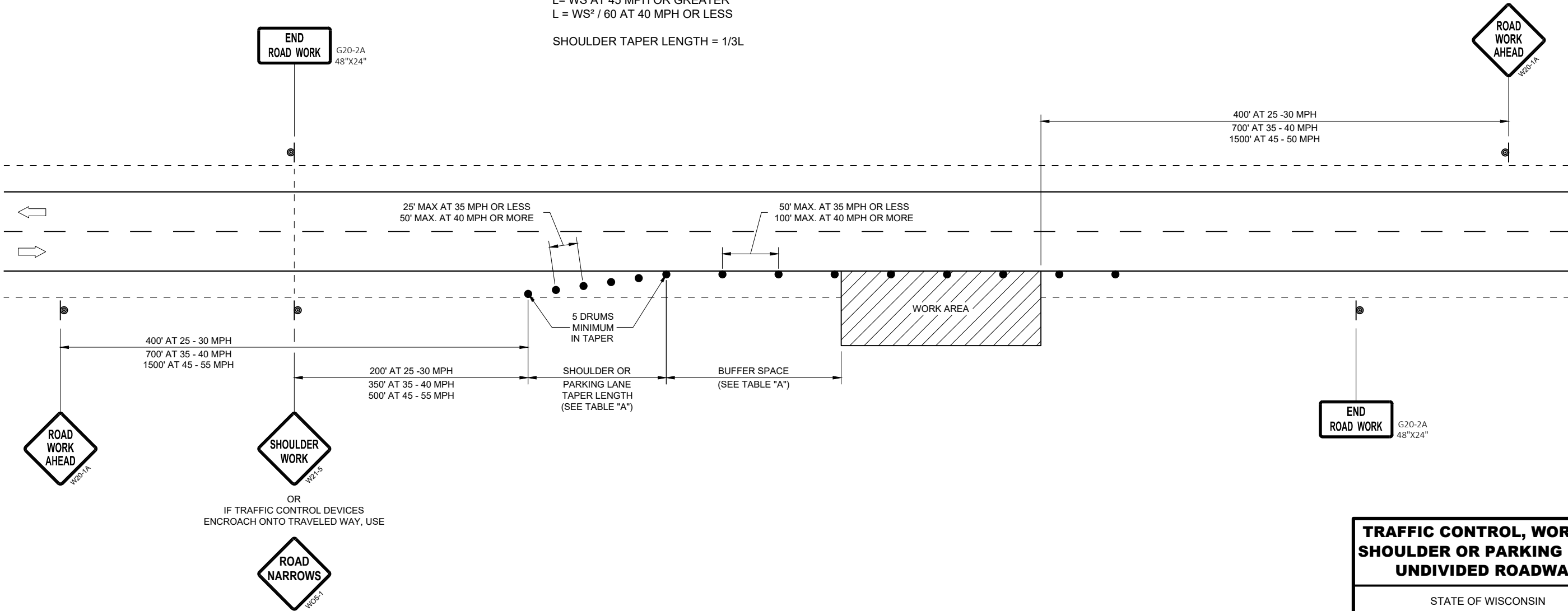
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY RESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

6

SDD 15D28 - 03



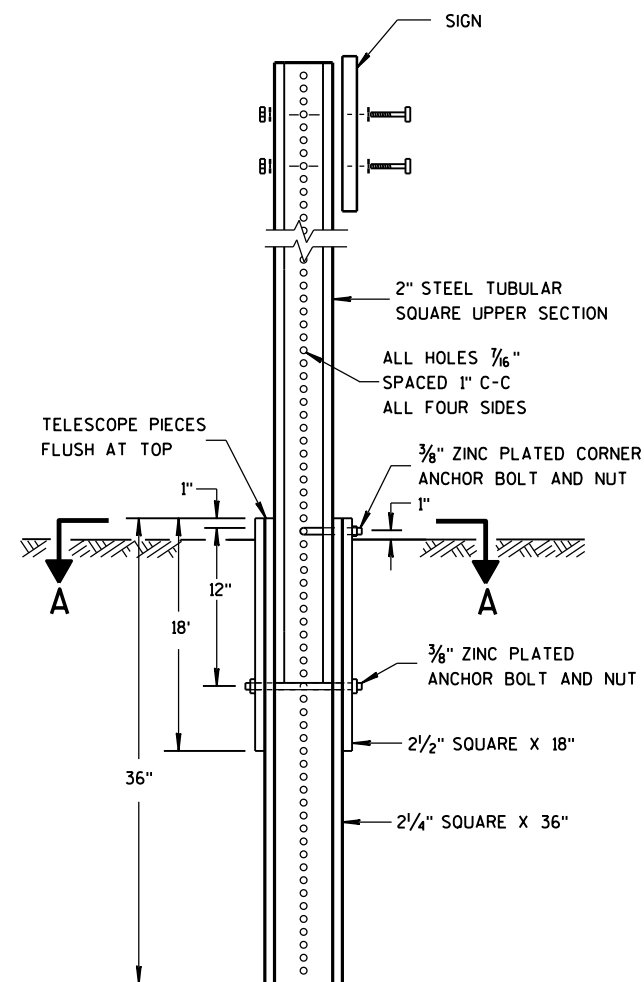
6

SDD 15D28 - 03

TRAFFIC CONTROL, WORK ON
SHOULDER OR PARKING LANE,
UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
August 2019
DATE /S/ Andrew Heidtke
STATEWIDE WORK ZONE TRAFFIC
SAFETY ENGINEER
FHWA

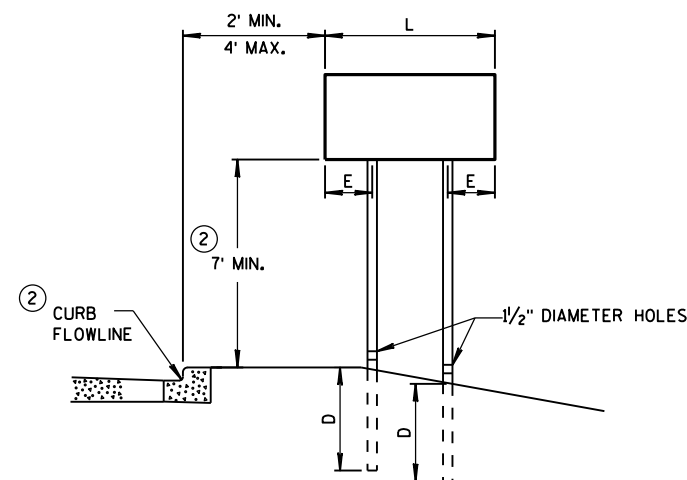
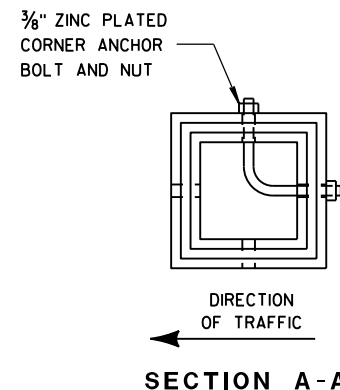


DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

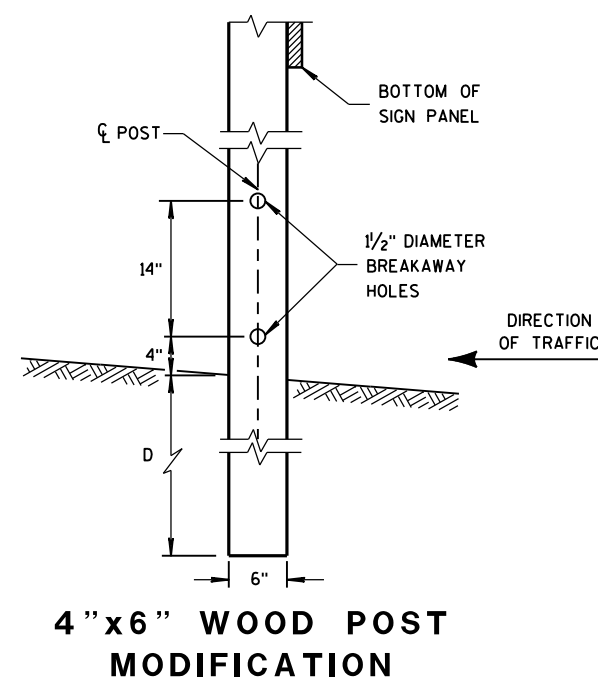
SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



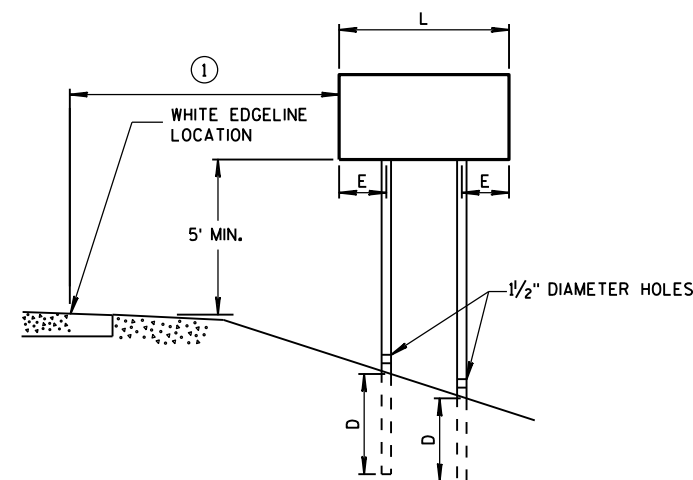
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

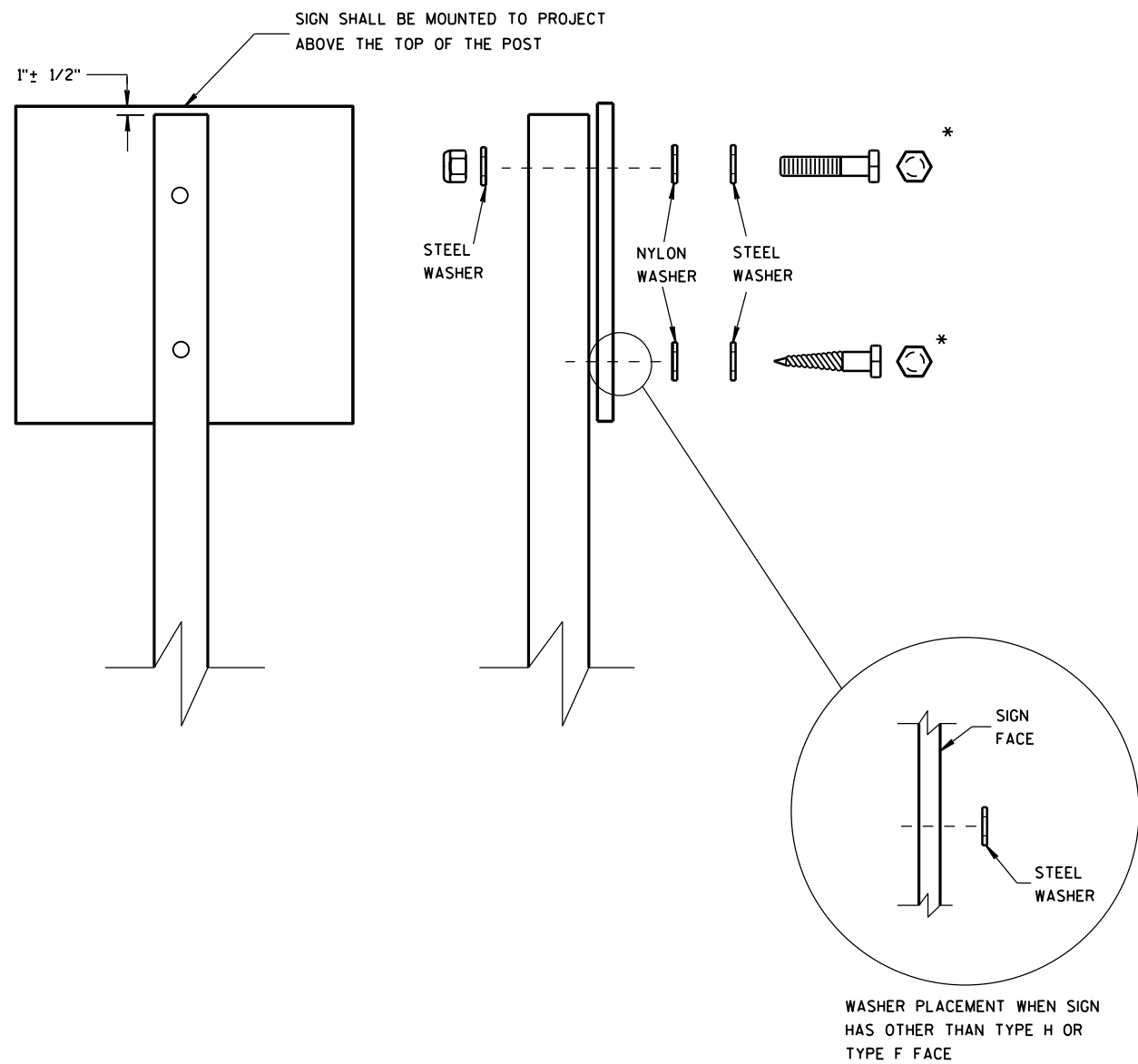
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
 - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

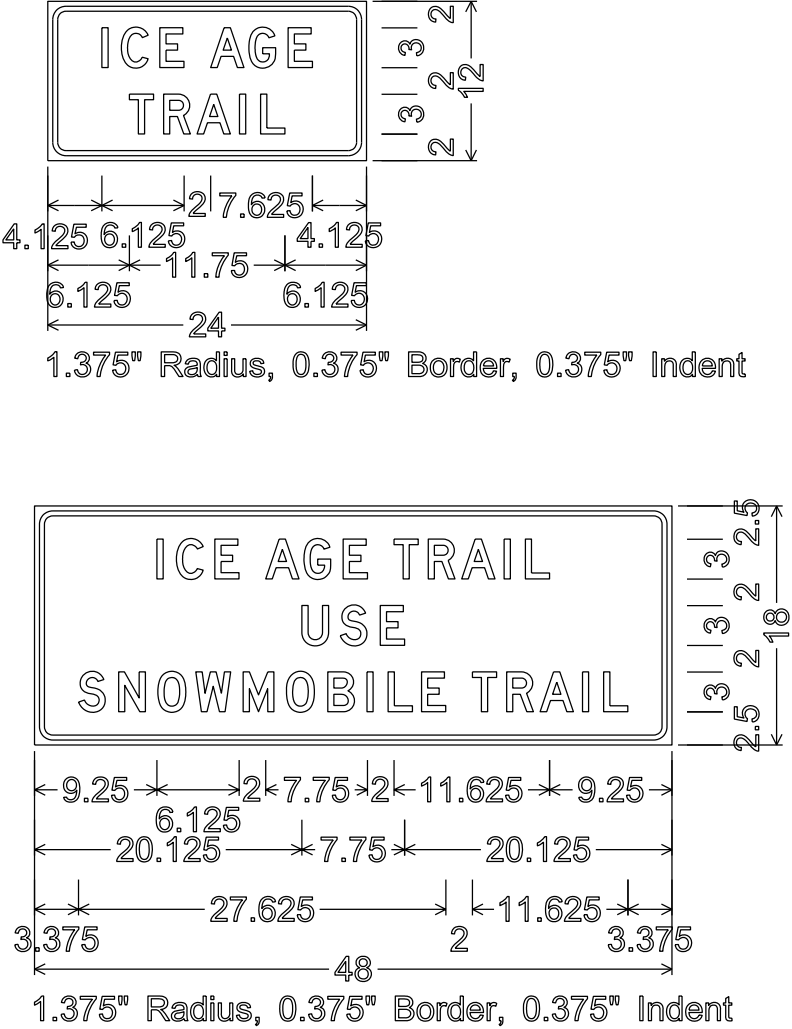
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
 - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

7

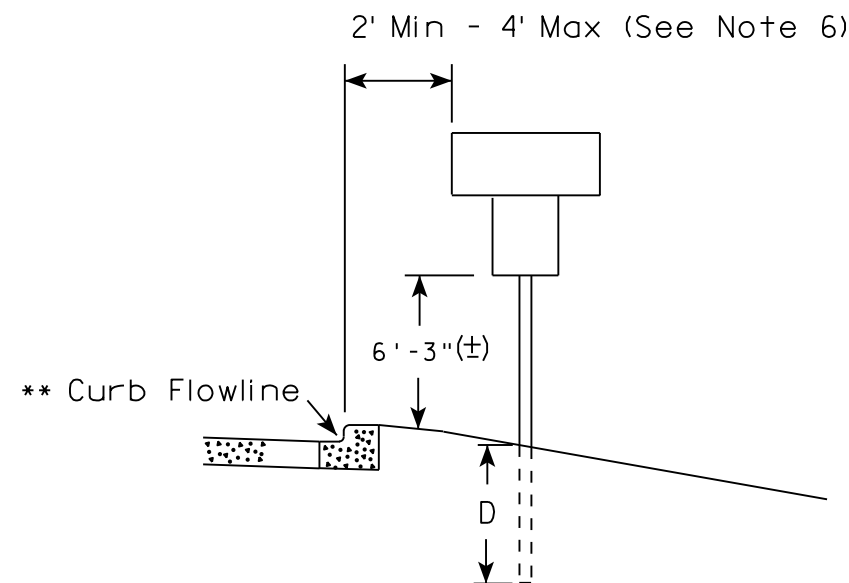
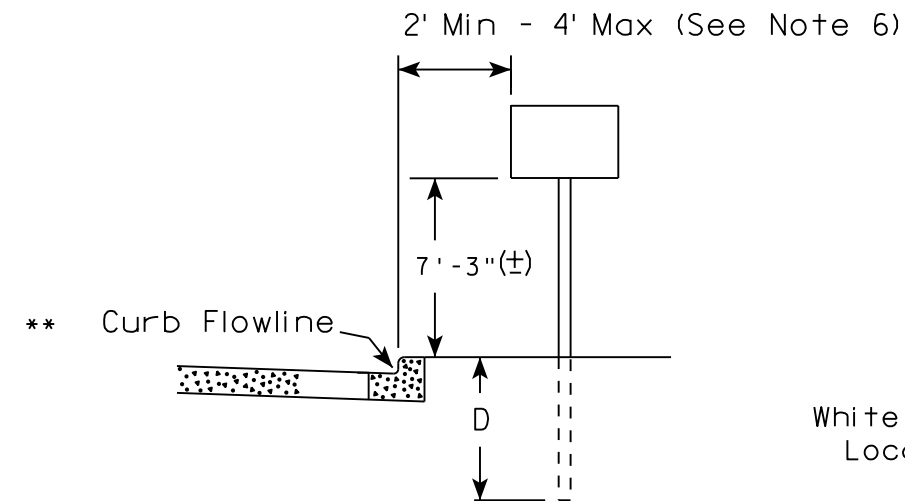


NOTES

- 1. Fixed Message Type II Signs - Type F Reflective
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - D

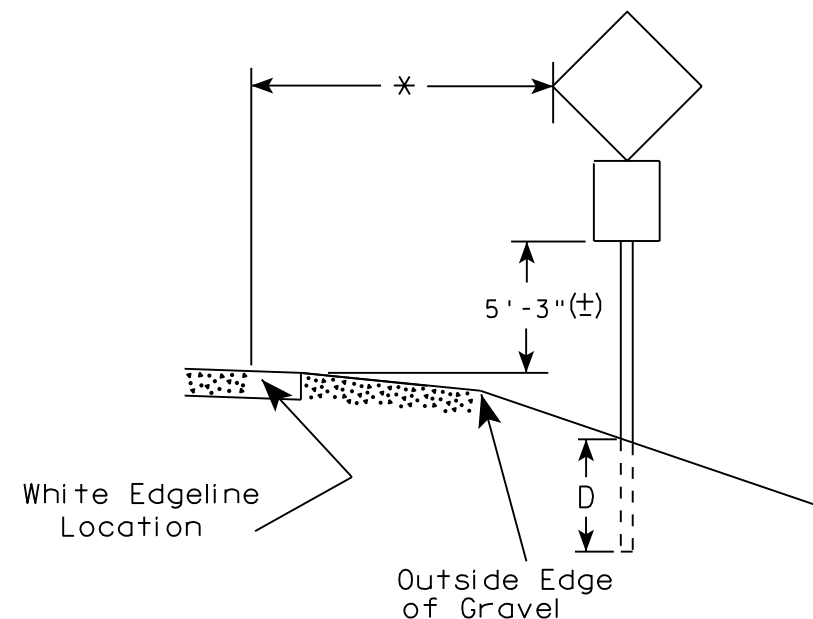
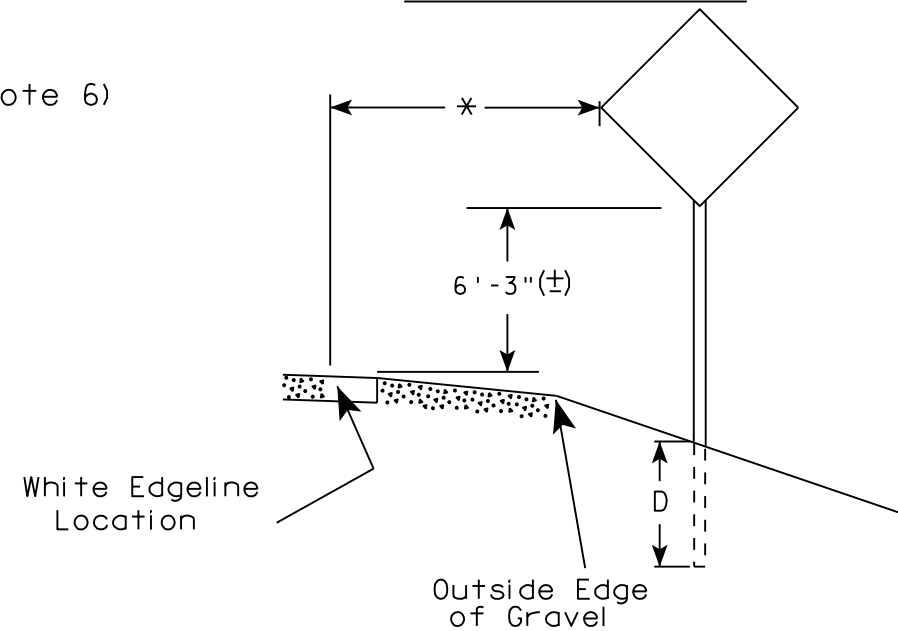
7

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

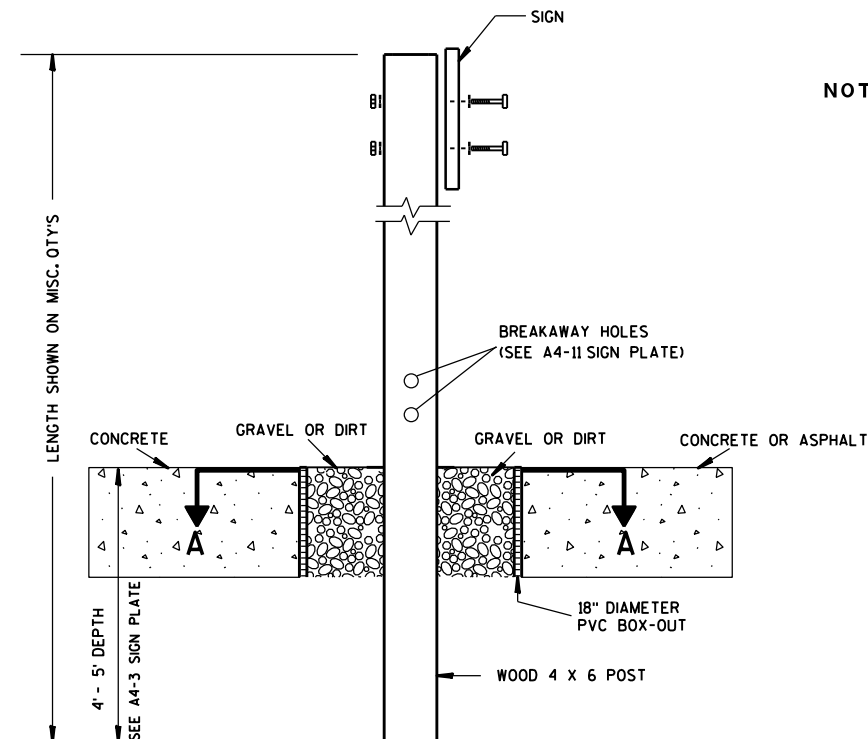
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

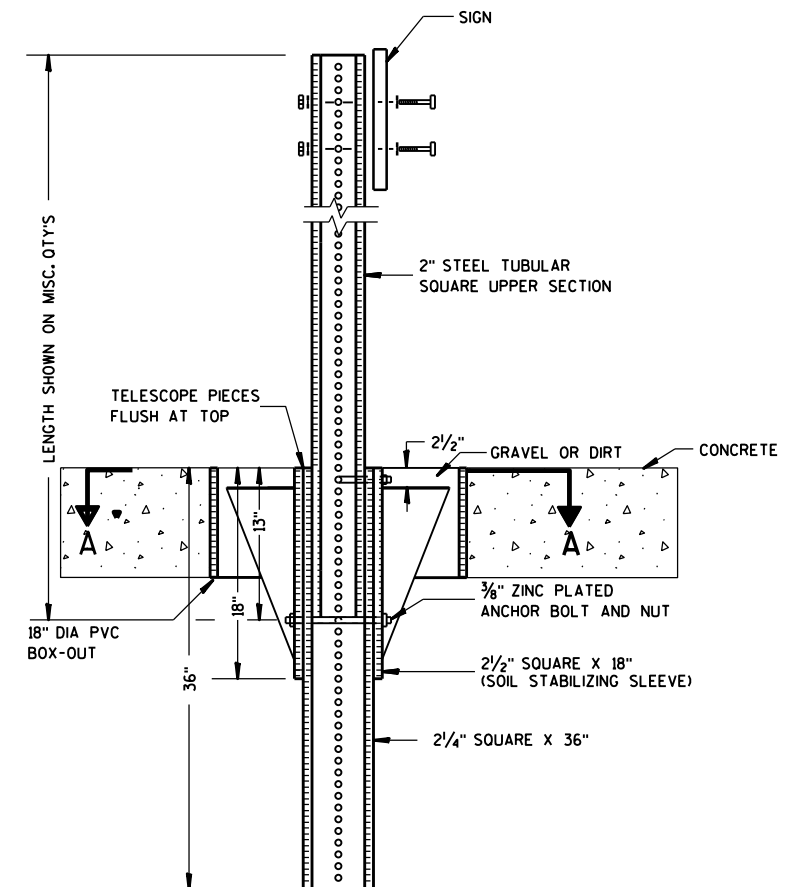
DATE 8/21/17 PLATE NO. A4-3.21



ELEVATION VIEW

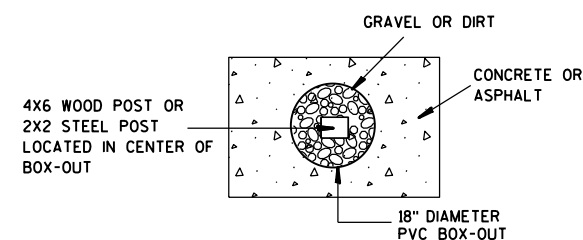
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

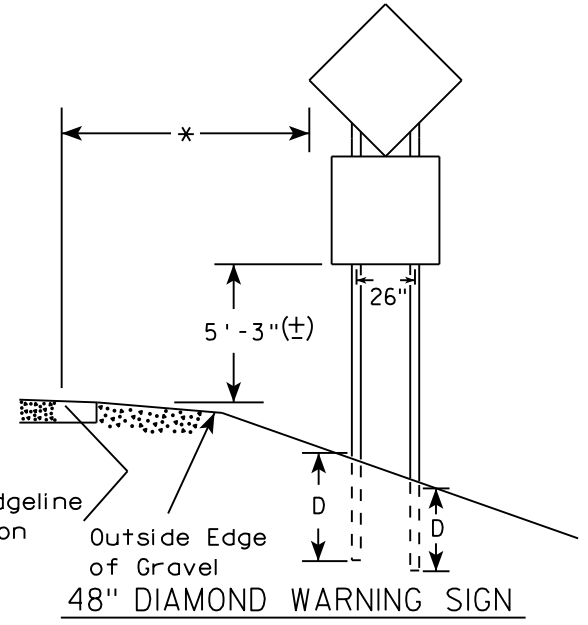
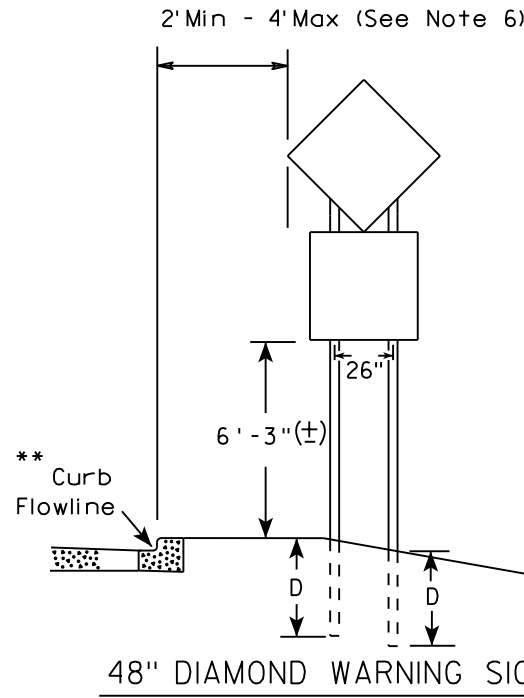
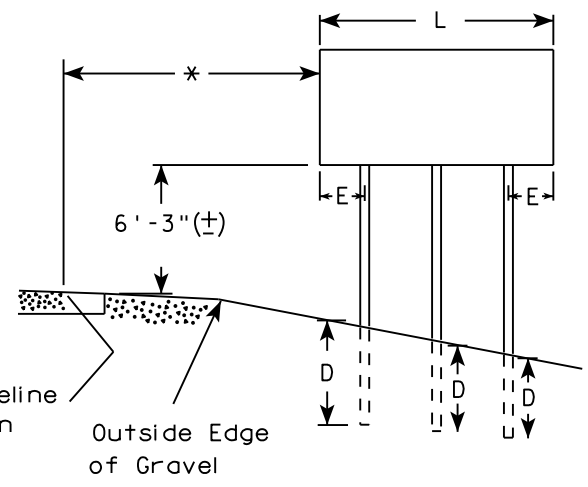
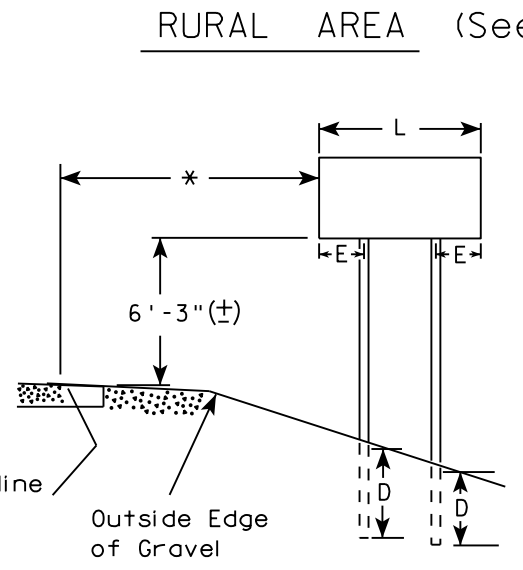
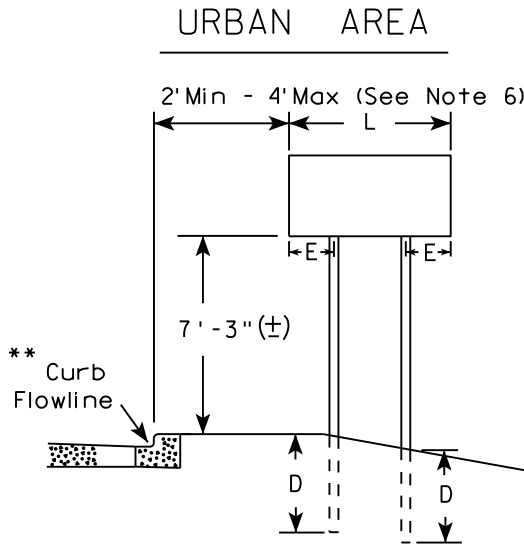
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. J-Assemblies are considered to be one sign for mounting height.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

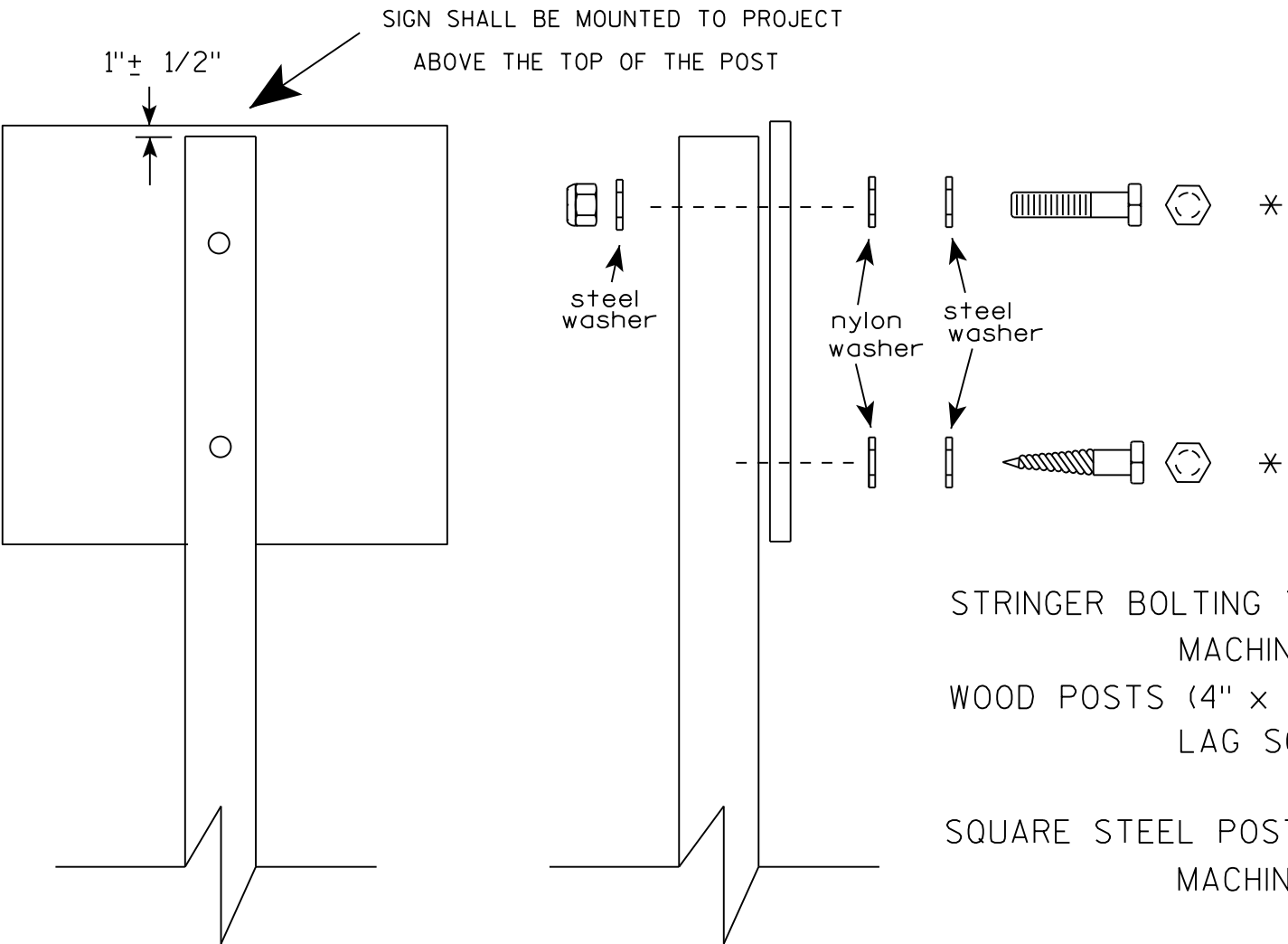
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**

1" $\frac{1}{8}$ "

ALL HOLES $\frac{7}{16}$ "
SPACED 1" C-C
ALL FOUR SIDES

4" x 10" x 10 GA. — 
STEEL PLATE (CUT
AS SHOWN) WELDED
TO ALL FOUR CORNERS
OF TELESPAR TUBE

**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**

Diagram illustrating the construction of a vertical antenna assembly. The assembly consists of a central vertical structure with a top section labeled "2 1/2\" TELESPAR TUBE". The main body is a "4\" x 10\" x 10 GA. STEEL PLATE (CUT AS SHOWN) WELDED TO ALL FOUR CORNERS OF TELESPAR TUBE". The diagram shows the plate is cut into a V-shape at the top and bottom. Dimensions are indicated: the top section is 4\" wide and 2 1/2\" high; the main body is 10\" high; the bottom section is 3 1/2\" high. The total height of the assembly is 19\".

LENGTH SHOWN ON MISC. Q'TYS

18" DIA SCHEDULE 40 PVC BOX-OUT

TELESCOPE PIECES FLUSH AT TOP

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

2 1/2" GRAVEL OR DIRT

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

SIGN

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

36"

18"

13"

18"

LENGTH SHOWN ON MISC. QTY'S

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

1"

TELESCOPE PIECES FLUSH AT TOP

18"

12"

36"

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

A

B

C

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT

DIRECTION
OF TRAFFIC



SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

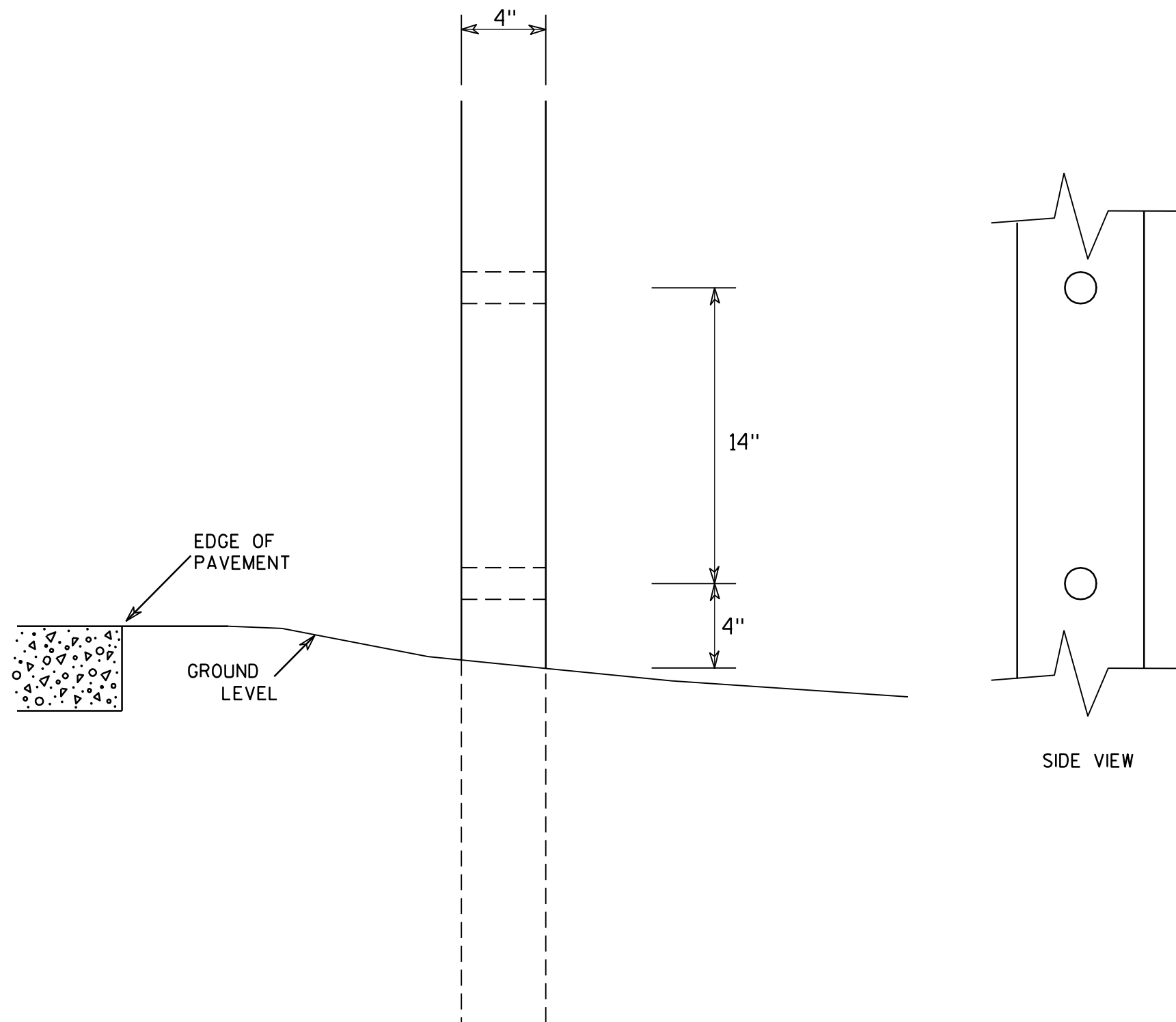
HWY:

COUNTY:

SHEET NO:

E

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

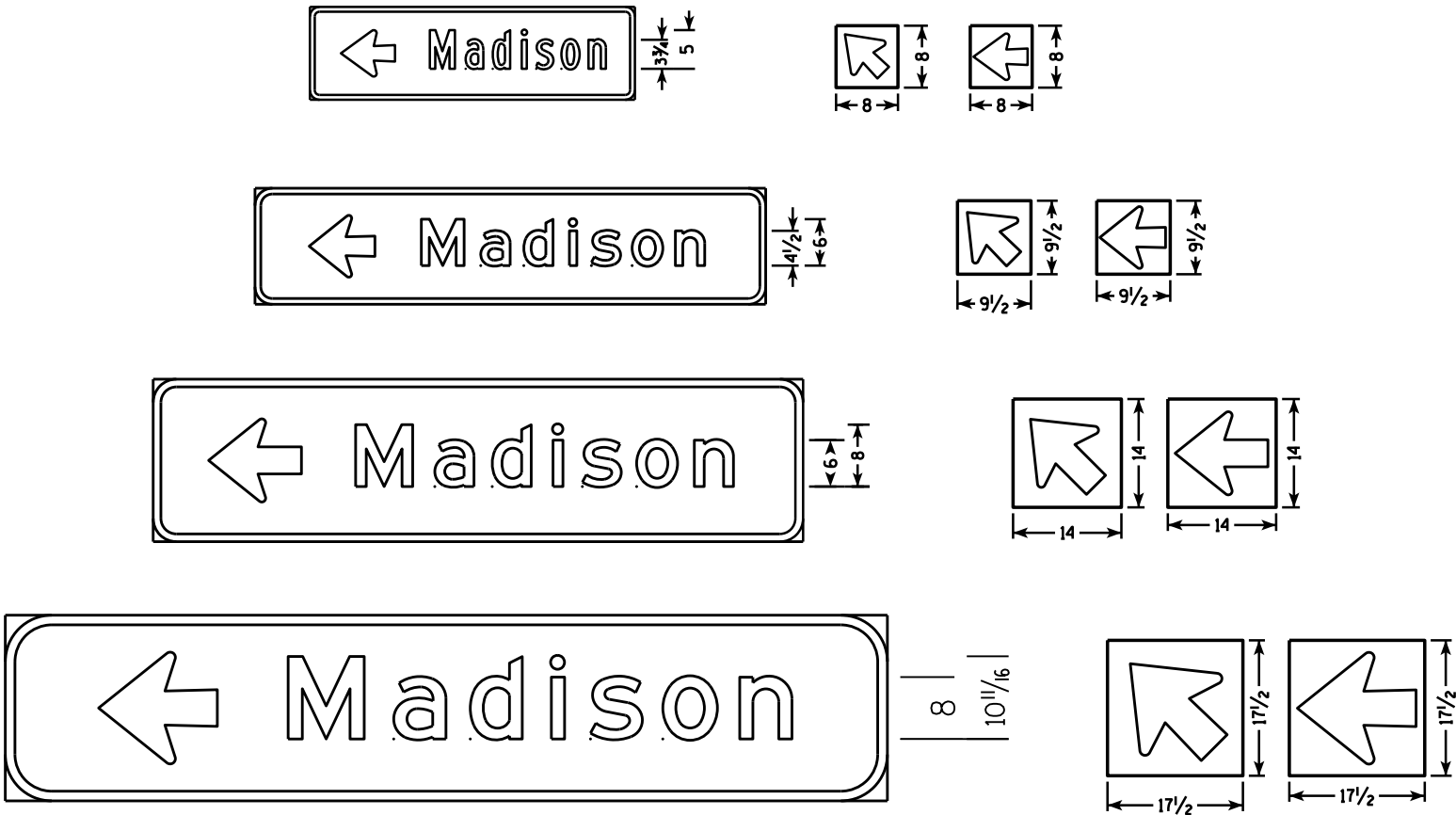
SHEET NO:

E

SIGN LAYOUT WITH VARIOUS SIZED MESSAGES

GENERAL NOTES

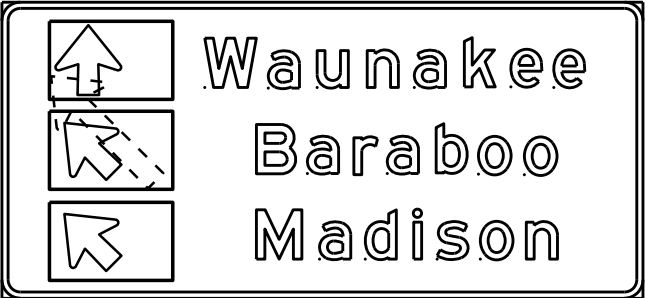
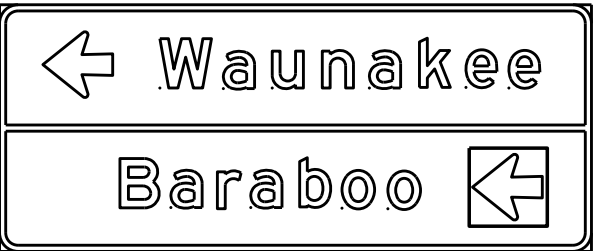
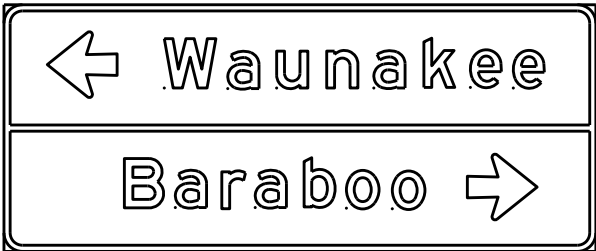
- 1. Materials shall conform to Standard Specification Section 637.
Base - Sheet Aluminum 0.040" Thickness
Sheeting - Orange Type F Reflective
Arrow - Black Non-Reflective
- 2. Arrow signs shall be fastened to permanent sign by either aluminum rivets or aluminum self-tapping sheet metal screws.
There shall be a minmum of 2 fasteners used per arrow sign.
- 3. There shall be a spacer consisting of a 0.08" nylon washer between the back of the arrow sign and the face of the permanent sign.
- 4. Arrows are per standard plate A1-2
- 5. Use separate arrow sign for each destination
- 6. Tilt arrow is always at 45 degrees
- 7. Arrow is centered on arrow sign



Lower Case Copy Size	Standard Width (Single Arrow)	2 Line Tilt Arrow Cover Width	3 Line Tilt Arrow Cover Width	Height
3 3/4" Series C	8	9 1/2	14 1/2	8
4 1/2" Series D & E	9 1/2	10	15	9 1/2
6" Series D & E	14	16	20 1/2	14
8" Series E	17 1/2	20 1/2	25	17 1/2

BEFORE

AFTER

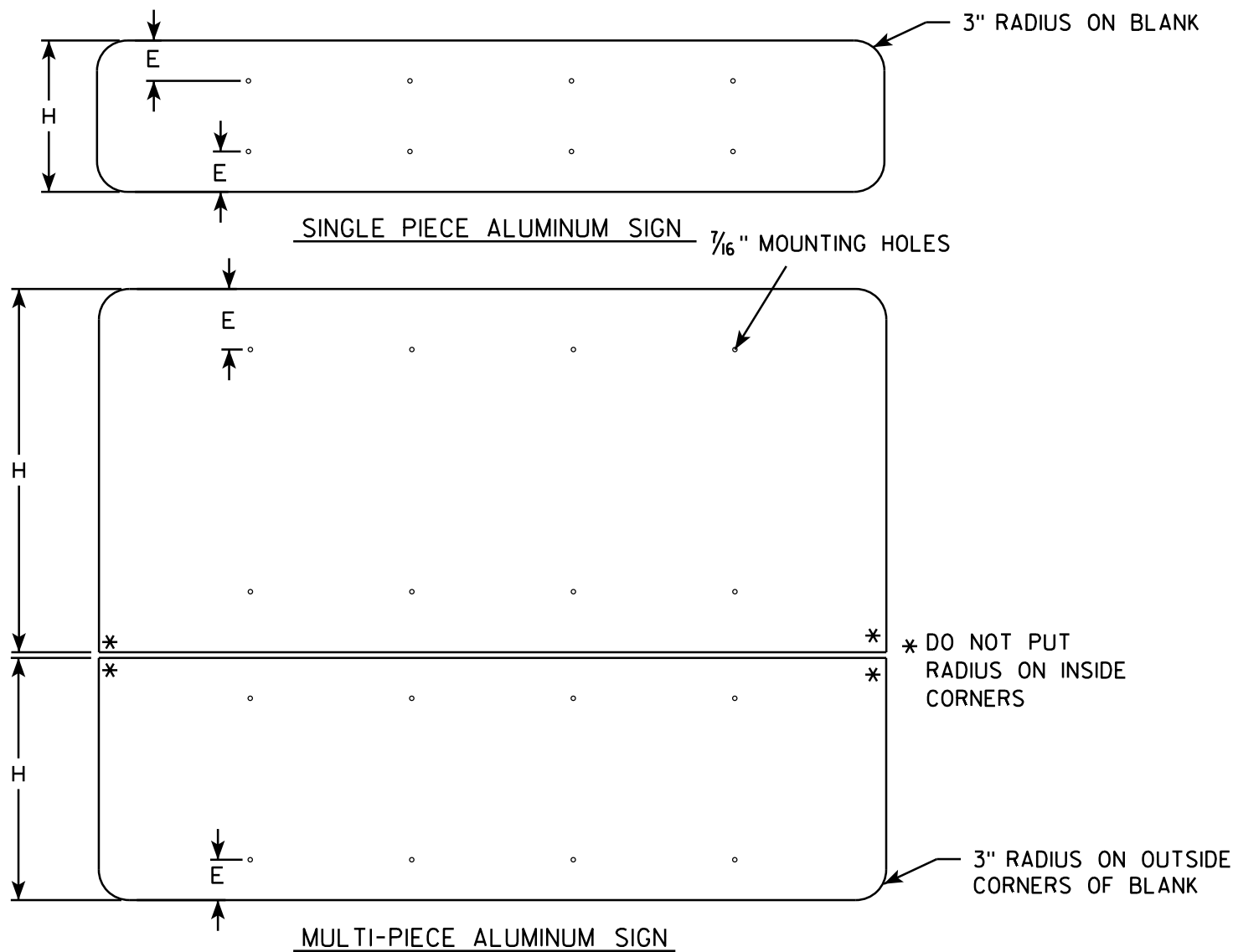


DESTINATION DIRECTIONAL ARROW
FOR DETOUR SIGNS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

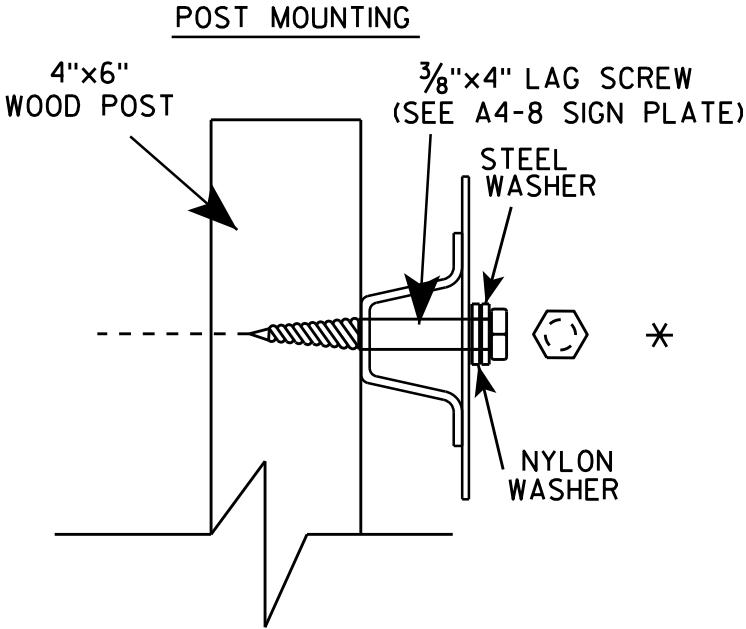
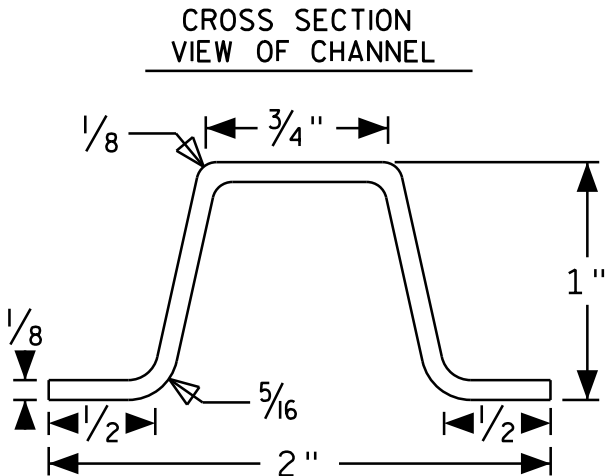
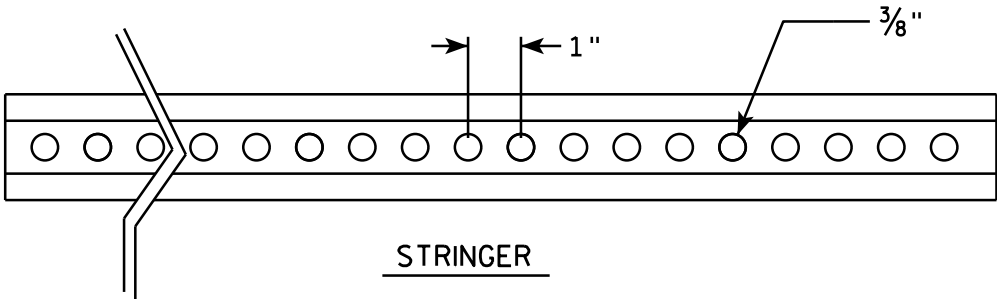
DATE 10/08/14 PLATE NO. A4-12.2



GENERAL NOTES

- ALL SIGNS OVER 60" IN WIDTH SHALL HAVE A 3" RADIUS ON THE OUTSIDE CORNERS OF THE ALUMINUM BLANK.
- MOUNTING HOLES SHALL BE 7/16" DIAMETER.
- SEE CHART FOR HOLE SPACING REQUIREMENTS
- FOR SIGN PANELS WITH DIMENSION (H) 36" AND OVER, DIMENSION E SHALL BE 6"
- FOR SIGN PANELS WITH DIMENSION (H) UNDER 36", DIMENSION E SHALL BE 4"
- SIGN STRINGER MATERIAL SHALL CONSIST OF STEEL CHANNEL POST SECTIONS, WEIGHING 1.12 LBS/FT IN ACCORDANCE WITH SECTION 633.2.1 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.
- SEE SIGN PLATE A4-8 FOR SIGN STRINGER BOLTING REQUIREMENTS.

SIGN WIDTH	STRINGER WIDTH	POSTS	HOLE SPACING	MOUNTING HOLES			
78"	72"	2	16"	15"	31"	47"	63"
84"	72"	2	17"	16 1/2"	33 1/2"	50 1/2"	67 1/2"
90"	72"	2	18"	18"	36"	54"	72"
96"	90"	2	19"	19 1/2"	38 1/2"	57 1/2"	76 1/2"
102"	90"	2	20"	21"	41"	61"	81"
108"	90"	2	21"	22 1/2"	43 1/2"	64 1/2"	85 1/2"
114"	108"	3	15"	12"	27"	42"	57" 72" 87" 102"
120"	108"	3	16"	12"	28"	44"	60" 76" 92" 108"
126"	108"	3	17"	12"	29"	46"	63" 80" 97" 114"
132"	126"	3	18"	12"	30"	48"	66" 84" 102" 120"
138"	126"	3	19"	12"	31"	50"	69" 88" 107" 126"
144"	126"	3	20"	12"	32"	52"	72" 92" 112" 132"



SIGN STRINGER
MOUNTING REQUIREMENTS

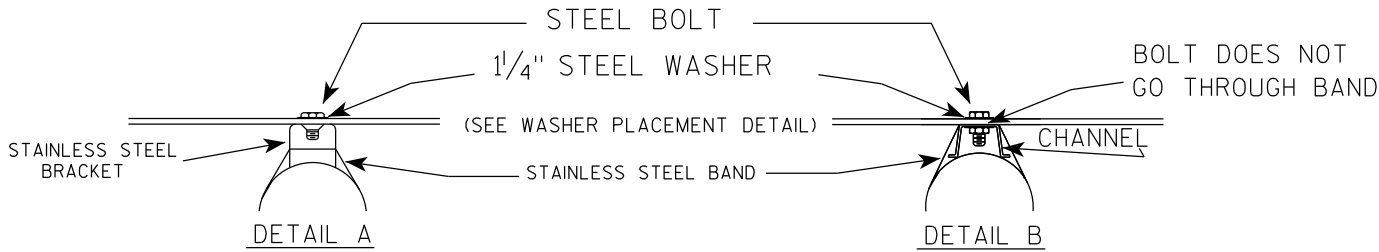
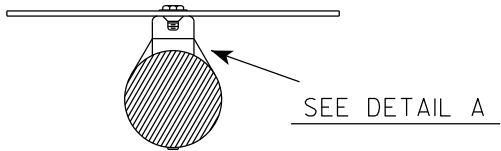
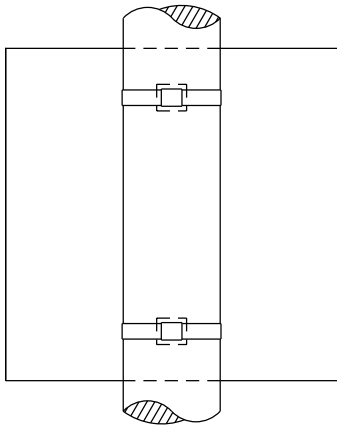
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

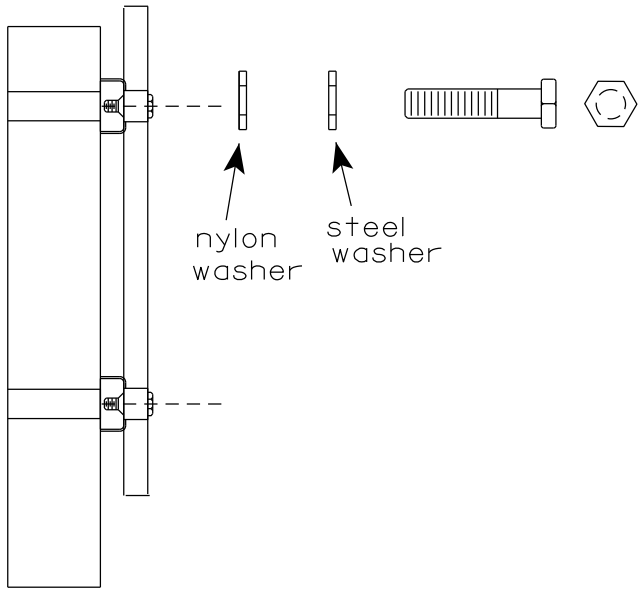
DATE 4/26/16 PLATE NO. A4-18.1

BANDING

SINGLE SIGN



WASHER PLACEMENT

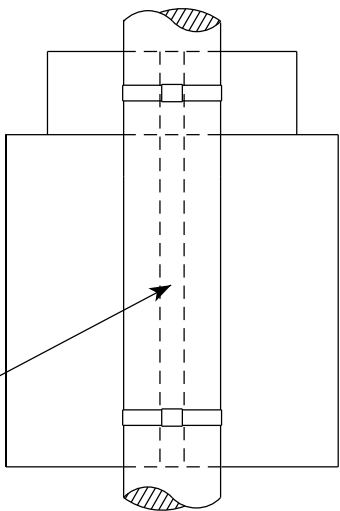


WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

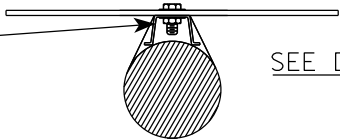
GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

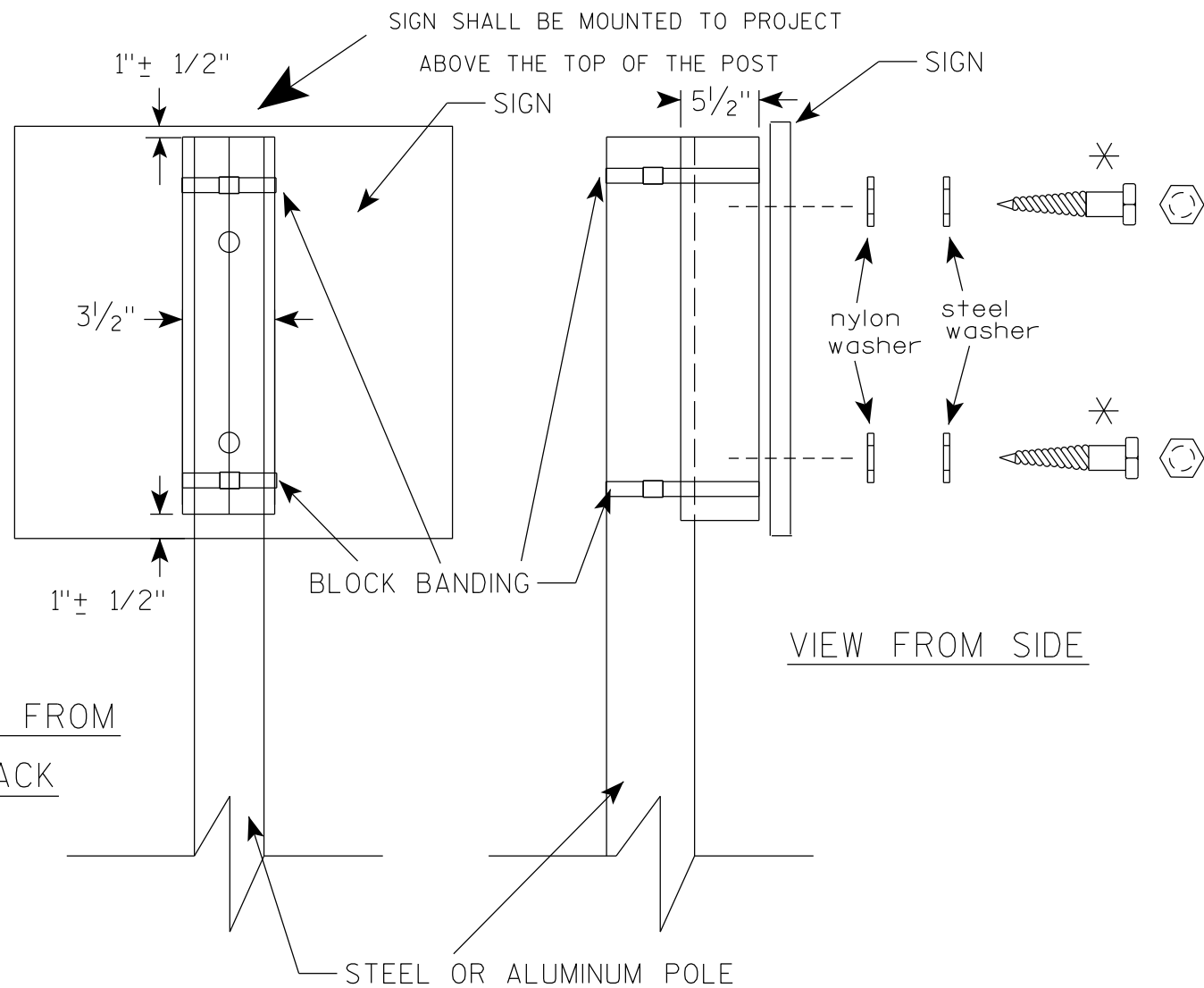


STANDARD SIGN
SIGN BANDING DETAILS

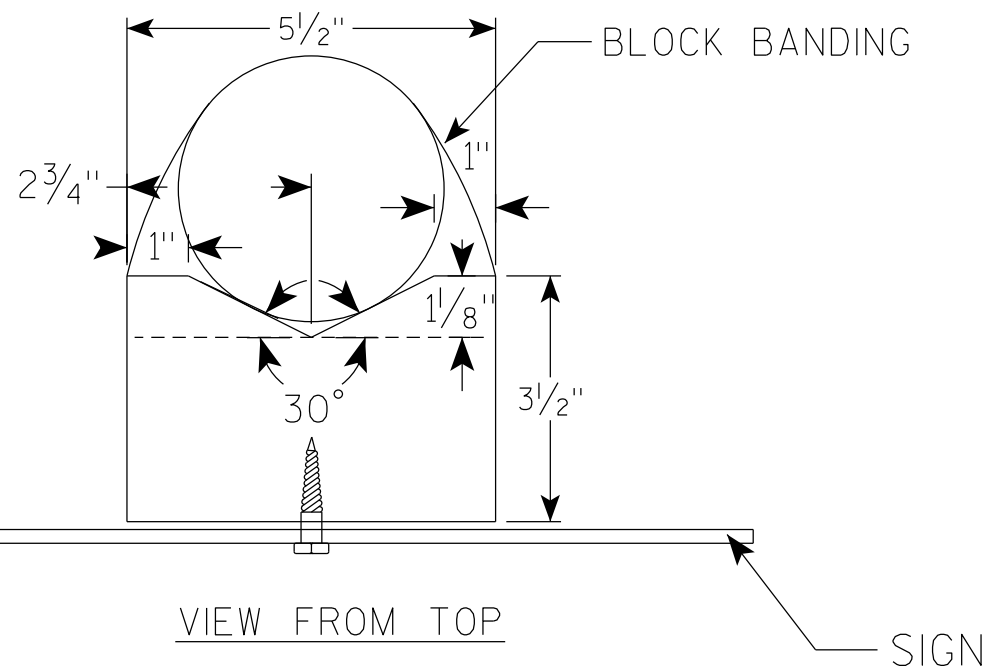
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/10/19 PLATE NO. A5-9.4

VIEW FROM
BACK



VIEW FROM SIDE



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
 - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $1\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

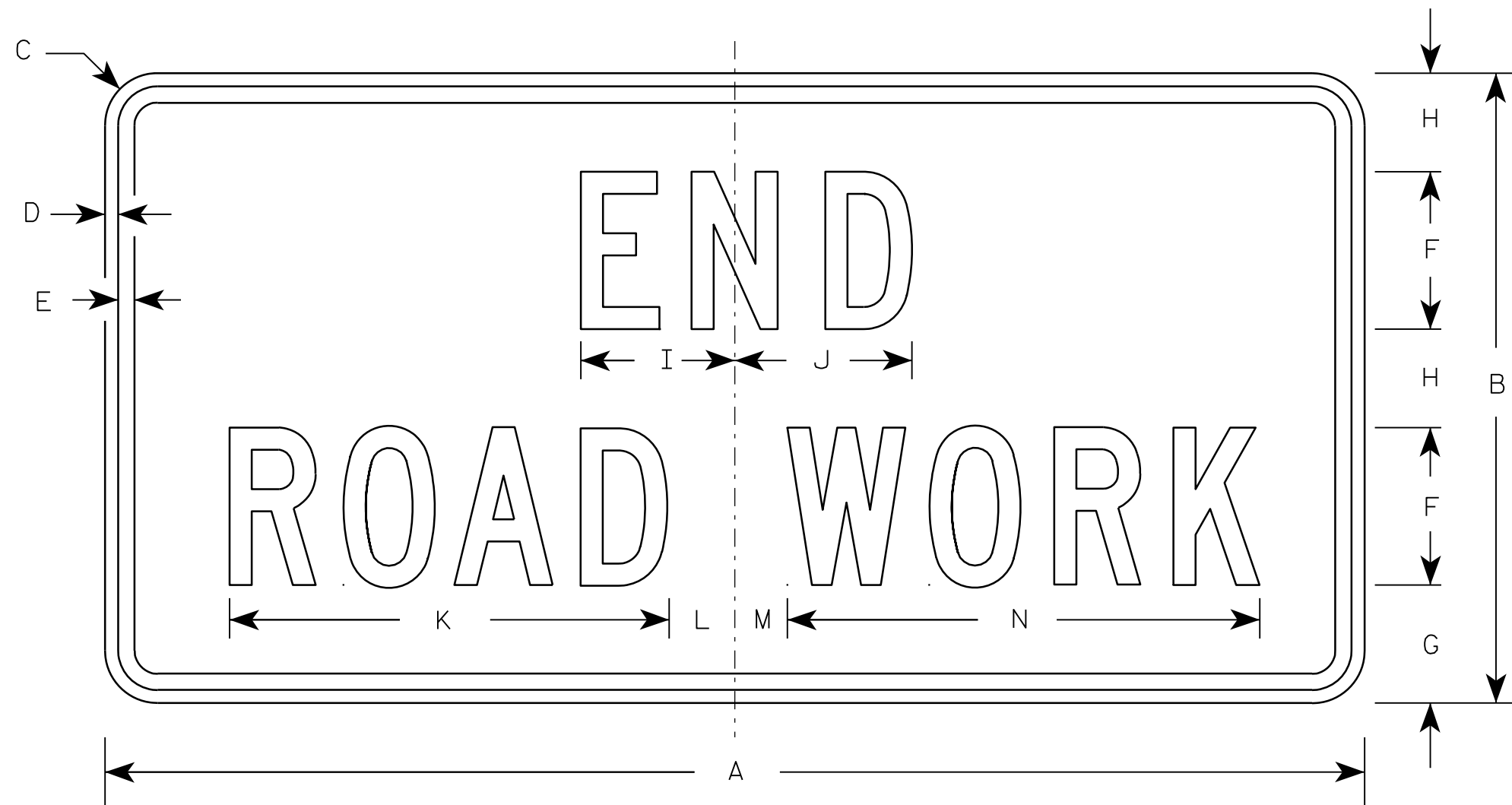
DATE 6/10/19 PLATE NO. A5-10.2

PROJECT NO:

SHEET NO:

E

7



G20-2A

Metric equivalent
for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. m
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

7

7

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - D
- 4. Substitute appropriate numeral and adjust spacing to achieve proper balance.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2																											
3	72	36	1 1/8	1/2	5/8	6	5	4	15 5/8	1 5/8	5	9 1/4	21 1/4	3 1/2	1 1/2	23 1/4		29 7/8	1 3/4	3 1/4	28 1/2						18.0
4	96	48	2 1/4	3/4	1	8	6 1/2	5 1/2	20 5/8	2 1/4	6	12 1/4	28 1/4	4 3/8	1 5/8	31		39 1/4	2	4	37 7/8						32.0
5																											

STANDARD SIGN
G20-57

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 1/22/19 PLATE NO. G20-57.3

PROJECT NO:

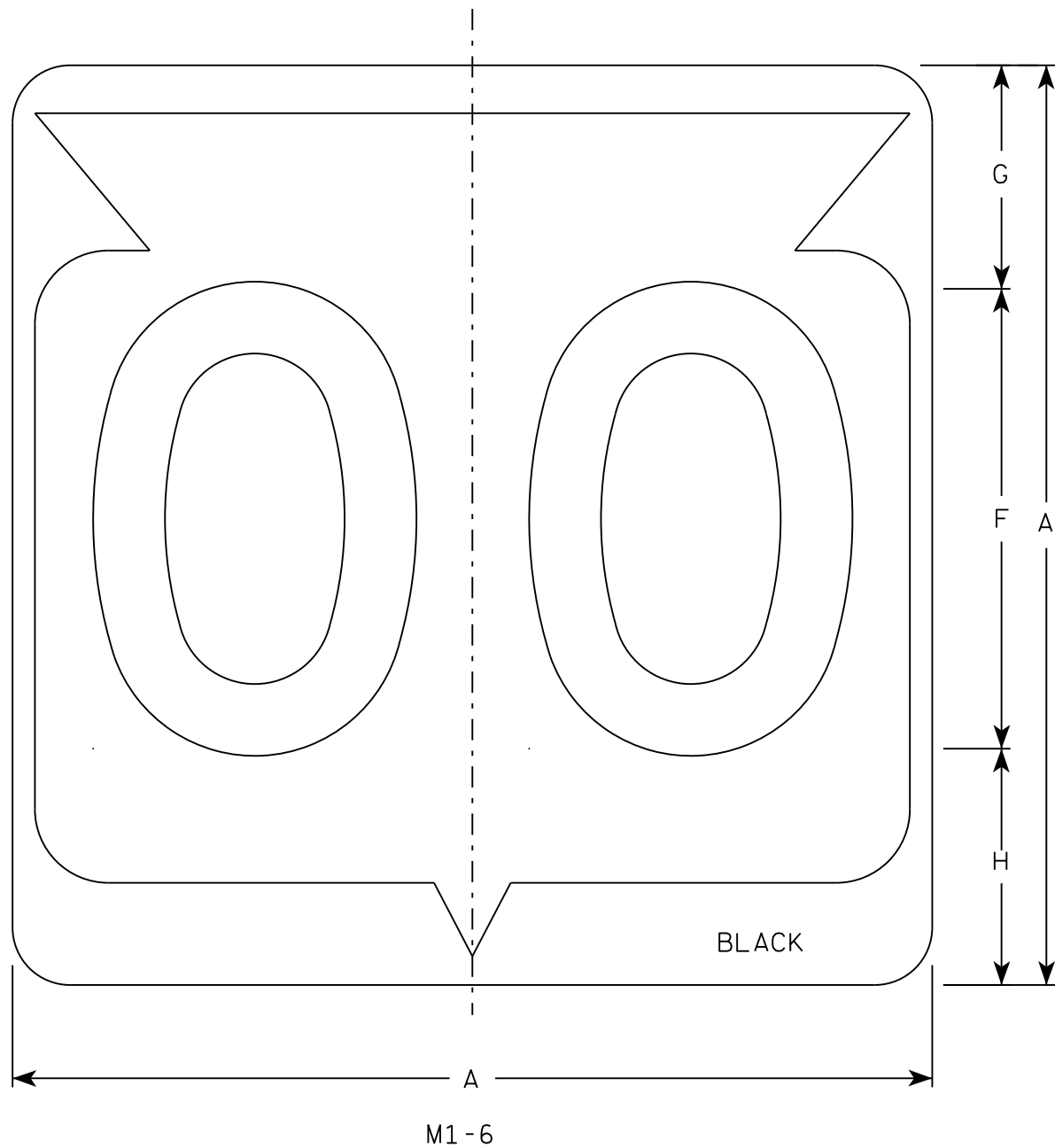
HWY:

COUNTY:

SHEET NO:

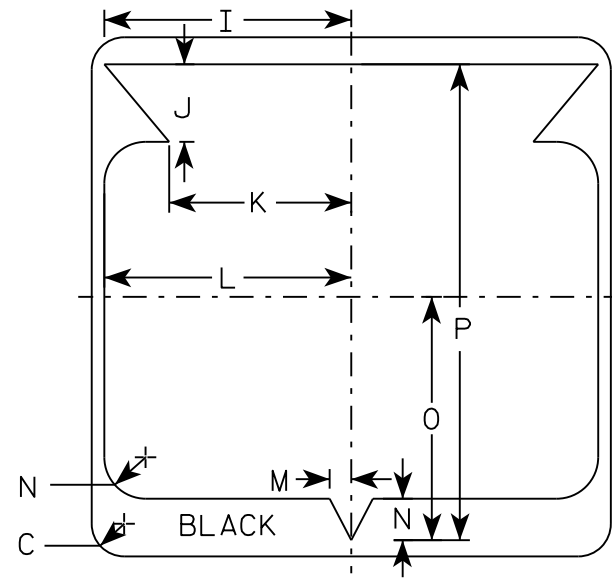
E

7



NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - D except 3 number signs Series C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/16/18 PLATE NO. M1-6.10

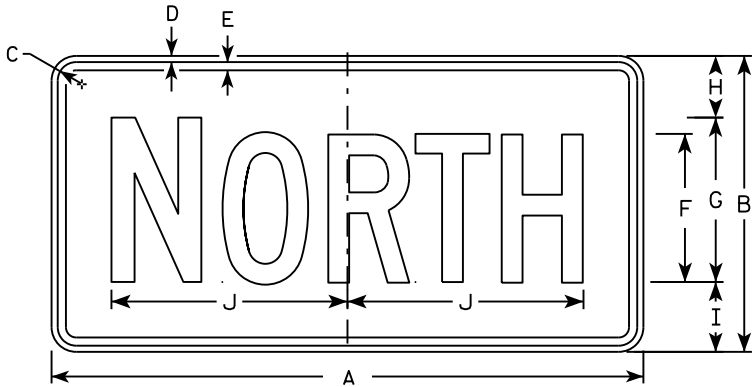
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

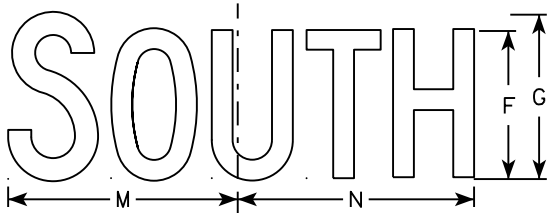
E



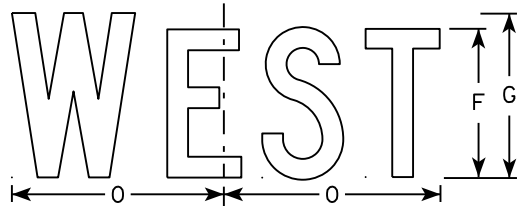
M3-1
MM3-1
MP3-1



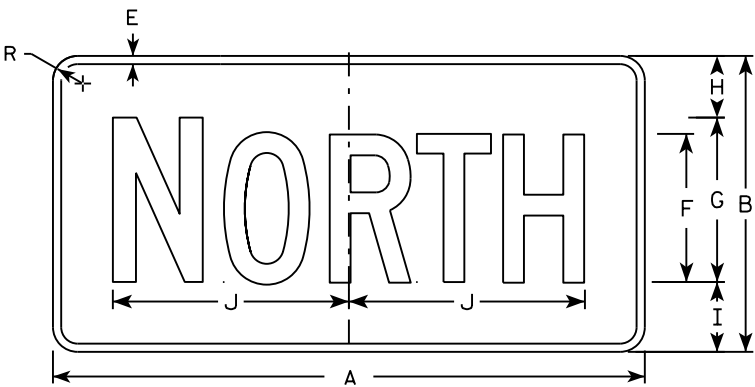
M3-2
MM3-2
MP3-2



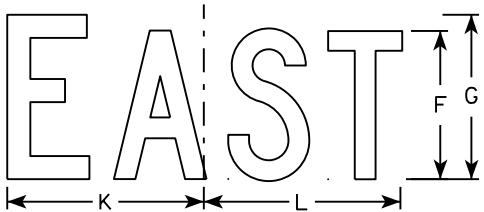
M3-3
MM3-3
MP3-3



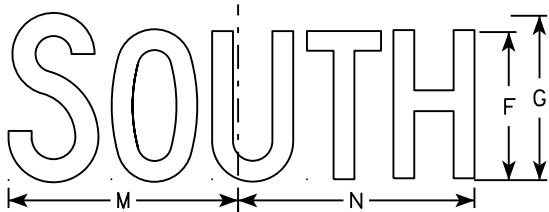
M3-4
MM3-4
MP3-4



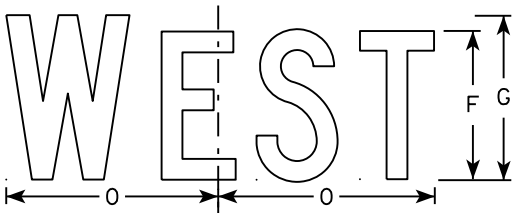
MB3-1
MK3-1
MN3-1



MB3-2
MK3-2
MN3-2



MB3-3
MK3-3
MN3-3



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS
M3-1 thru M3-4
SERIES

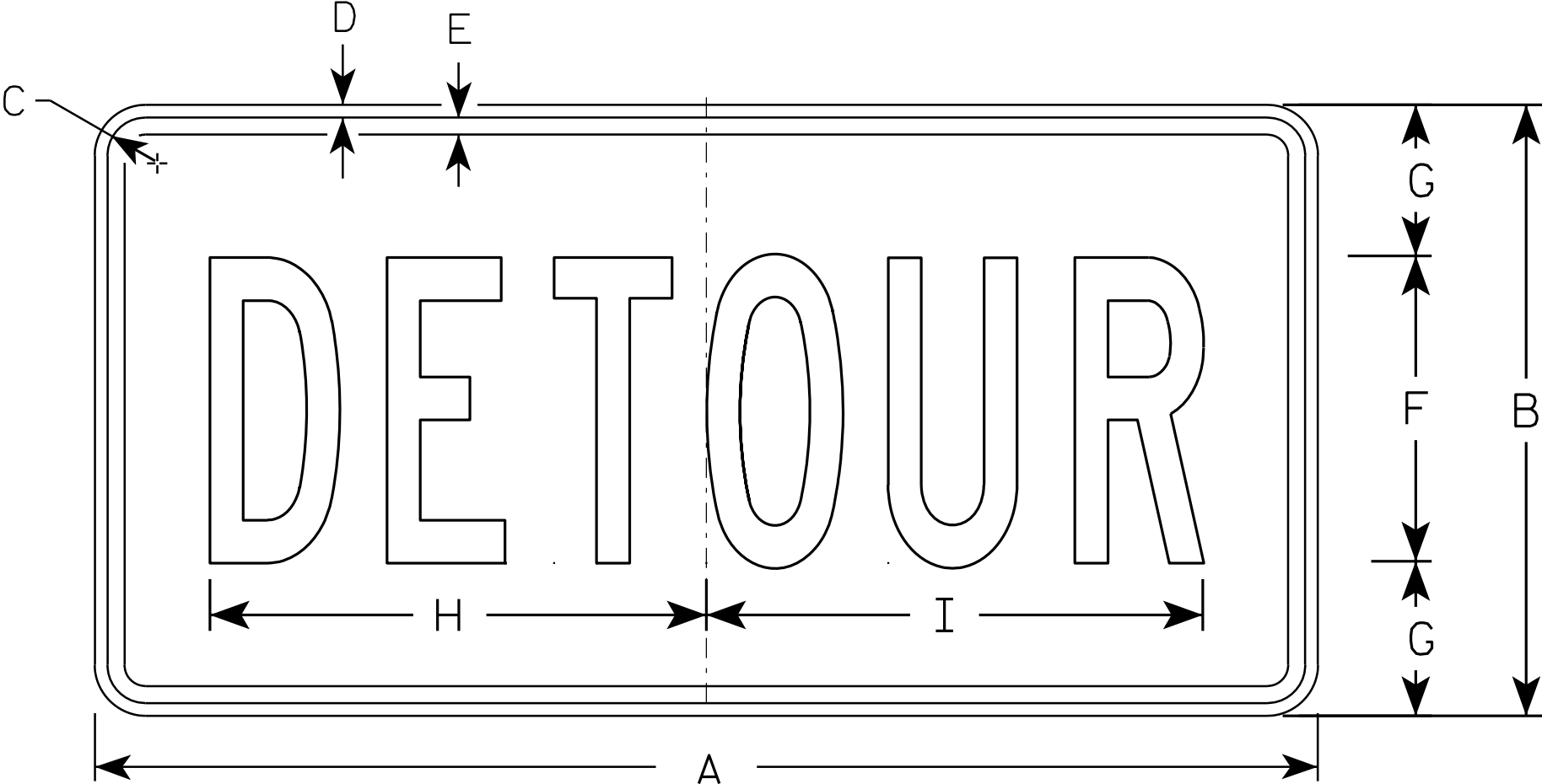
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M3-1.14

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - B
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4 - 8

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

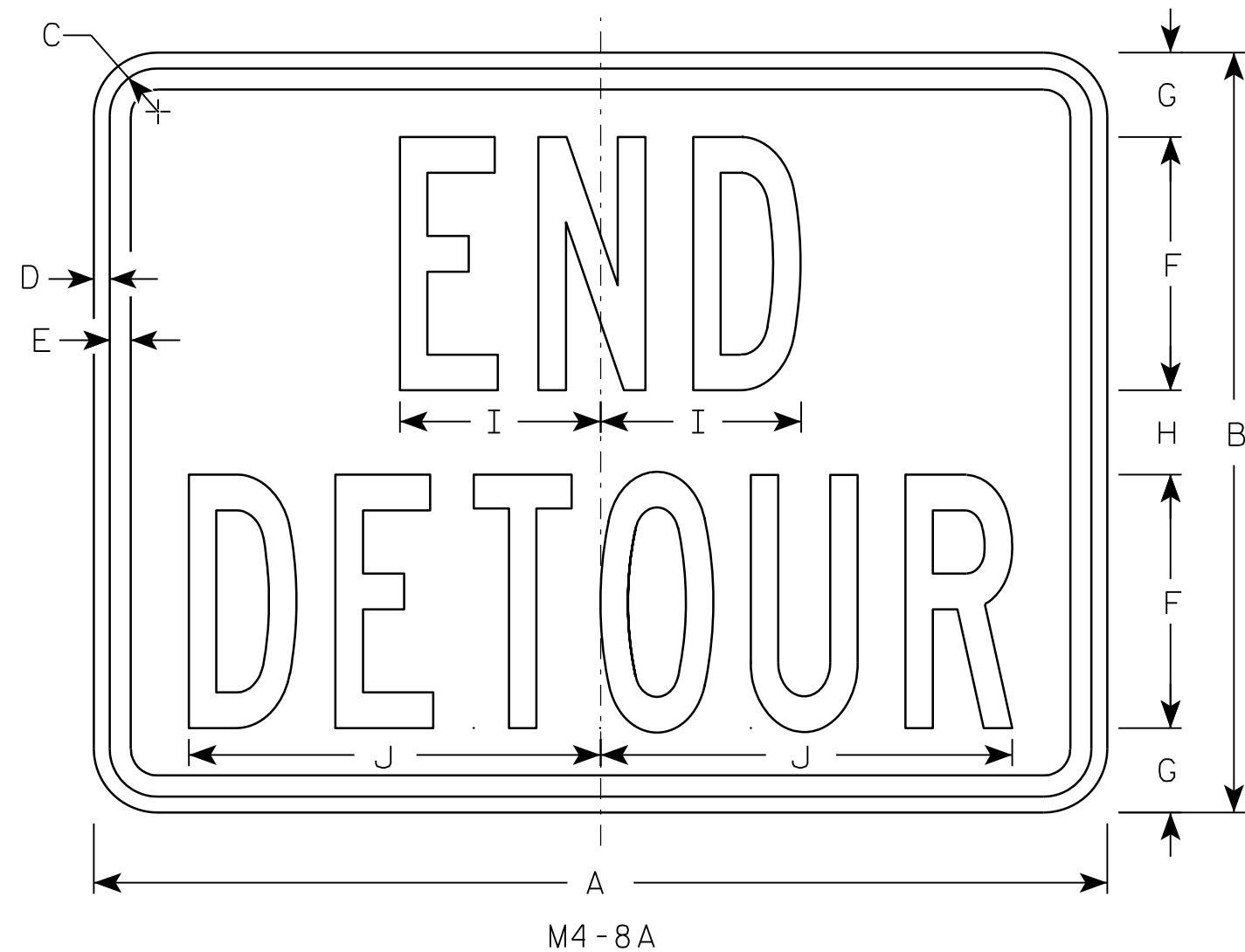
STANDARD SIGN
M4 - 8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	18	1 1/8	3/8	1/2	6	2	2	4 3/4	9 3/4																	3.0
3	30	24	1 1/8	3/8	1/2	8	2 1/2	3	6 3/4	13																	5.0
4																											
5																											

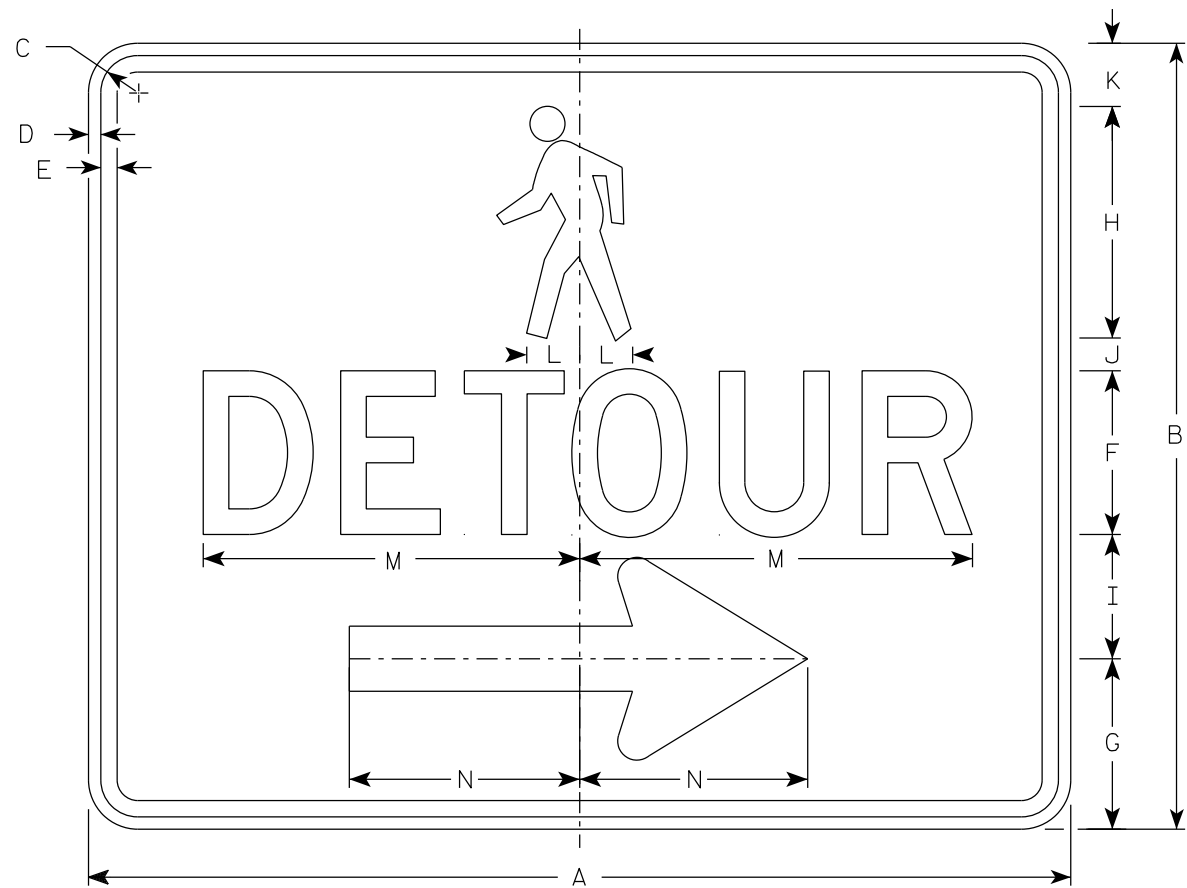
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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STANDARD SIGN
M4-8A

WISCONSIN DEPT OF TRANSPORTATION

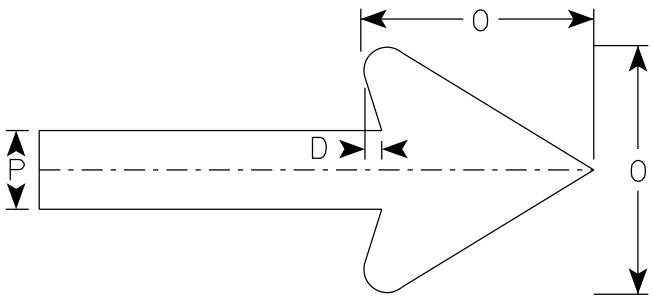
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/9/11 PLATE NO. M4-8A.2



M4 - 9BR

- NOTES
- 1. Sign is Type II-Type F Reflective
 - 2. Color:
Background - Orange
Message - Black
 - 3. Message Series - D
 - 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
 - 5. M4-9BL is the same as M4-9BR except the arrow is reversed.



Arrow Detail

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	24	1 1/8	3/8	1/2	5	5 1/4	7 1/8	3 3/4	1	1 1/8	1 5/8	11 3/4	7	6	2											5.00
3																											
4																											
5																											

PROJECT NO:		HWY:		COUNTY:		SHEET NO:		E
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STANDARD SIGN

M4-9B L&R

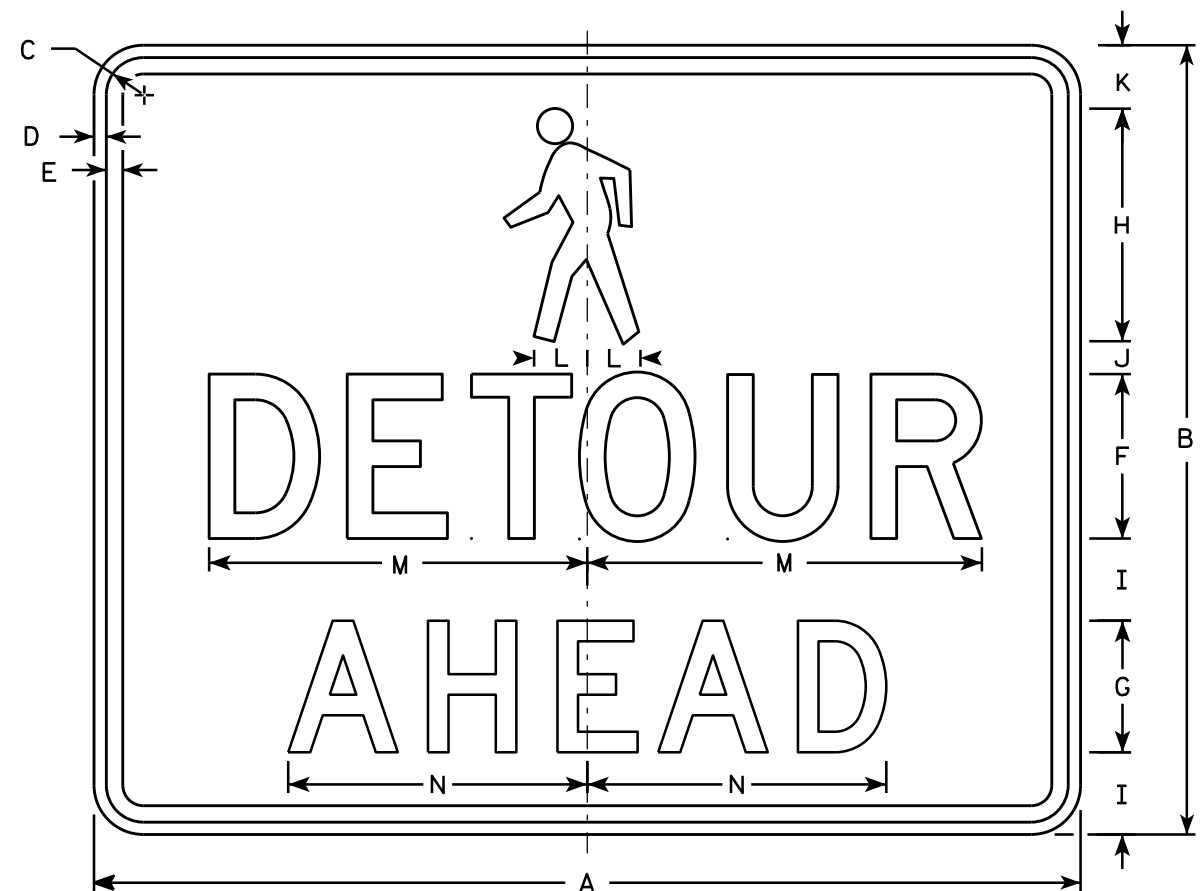
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*

For State Traffic Engineer

DATE 7/1/19

PLATE NO. M4-9B.2



M4 - 9BA

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

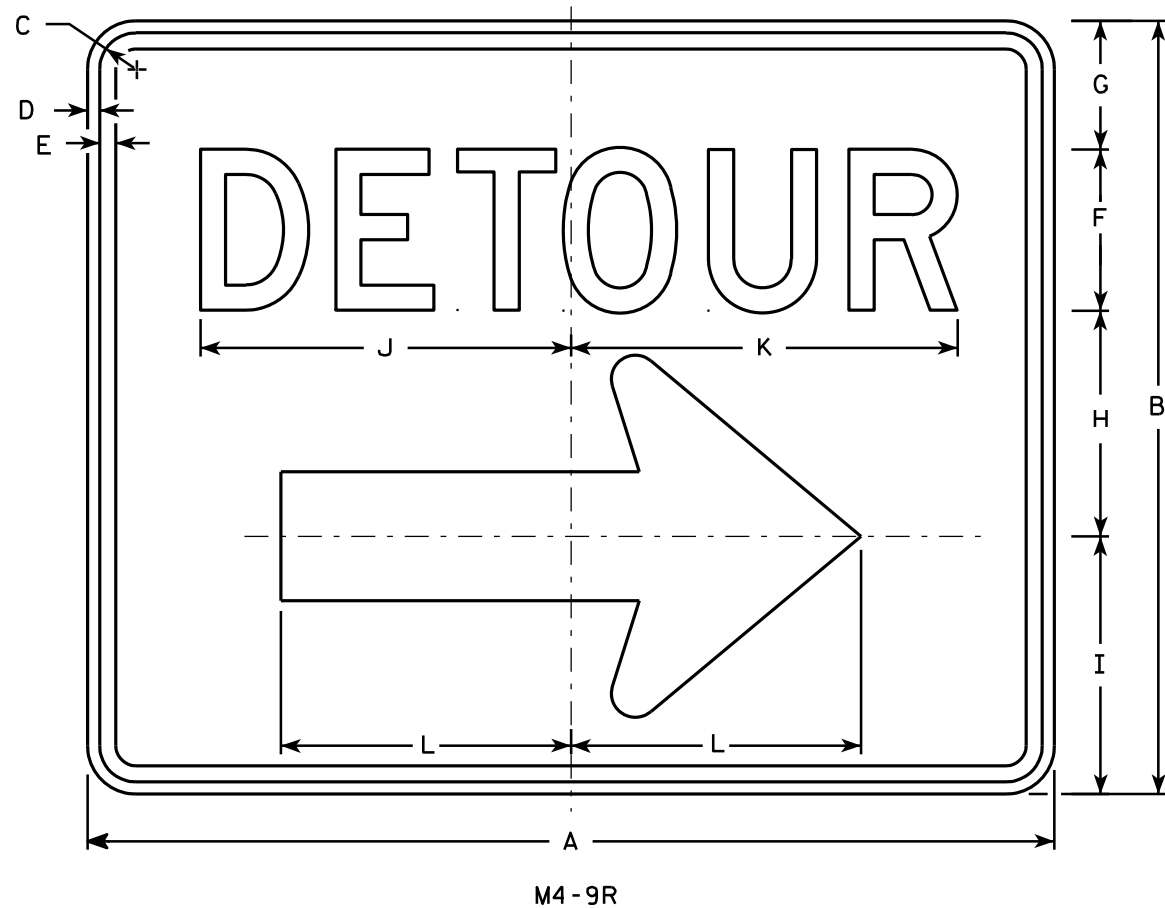
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	24	1 1/8	3/8	1/2	5	4	7 1/8	2 1/2	1	1 7/8	1 5/8	11 3/4	9 1/8													5.0
3																											
4																											
5																											

STANDARD SIGN
M4 - 9BA

WISCONSIN DEPT OF TRANSPORTATION

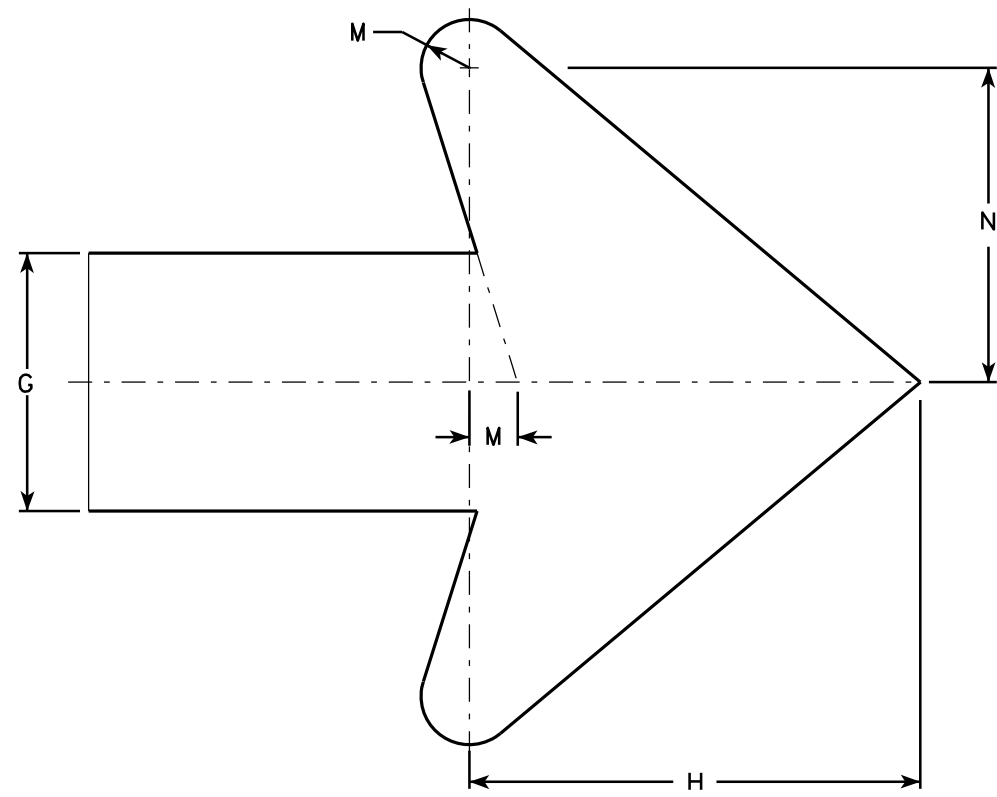
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/24/16 PLATE NO. M4-9BA.1



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. M4-9L is the same as M4-9R except the arrow is reversed.



Arrow Detail

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	24	1 1/8	3/8	1/2	5	4	7	8	11 1/2	12	9	3/4	4 7/8													5.00
3	30	24	1 1/8	3/8	1/2	5	4	7	8	11 1/2	12	9	3/4	4 7/8													5.00
4	48	36	1 3/8	1/2	5/8	8	6	10 1/2	11 5/8	20 5/8	20 1/2	13 1/4	1 1/8	6 7/8													12.0
5	48	36	1 3/8	1/2	5/8	8	6	10 1/2	11 5/8	20 5/8	20 1/2	13 1/4	1 1/8	6 7/8													12.0

STANDARD SIGN

M4-9 R & L

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*

For State Traffic Engineer

DATE 3/9/11

PLATE NO. M4-9R.4

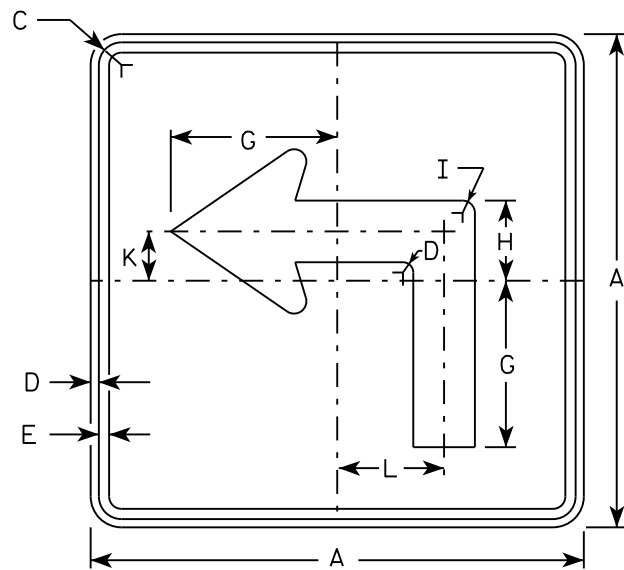
PROJECT NO:

HWY:

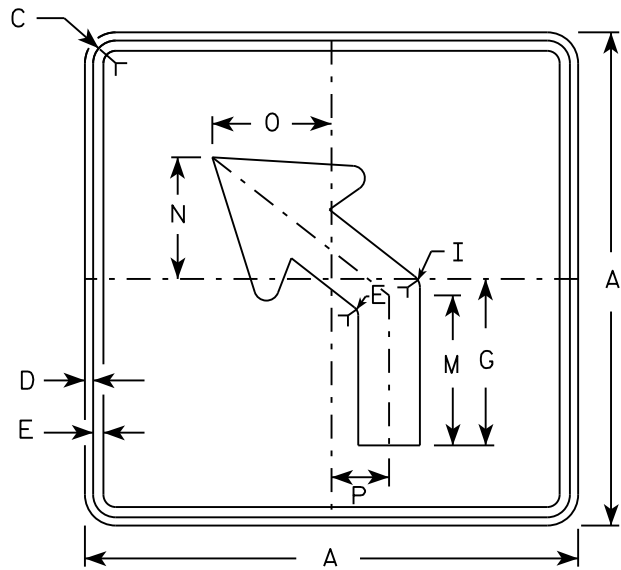
COUNTY:

SHEET NO:

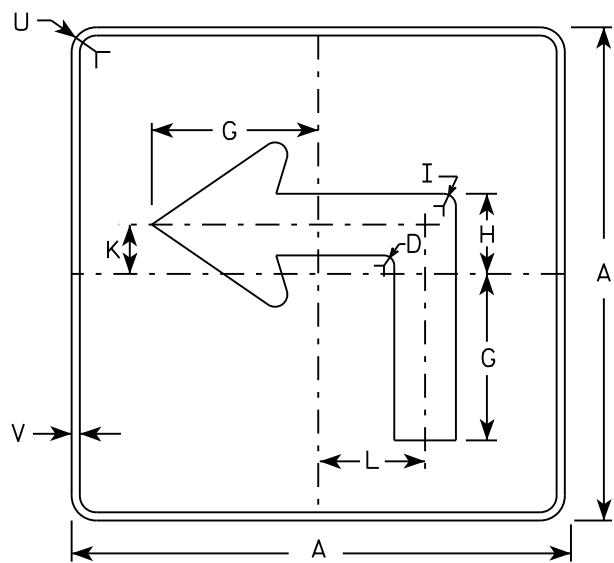
E



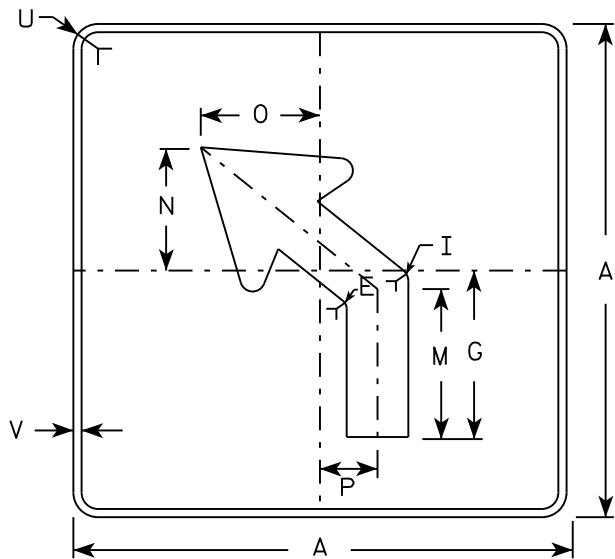
M5-1L
MM5-1L
M05-1L
MP5-1L



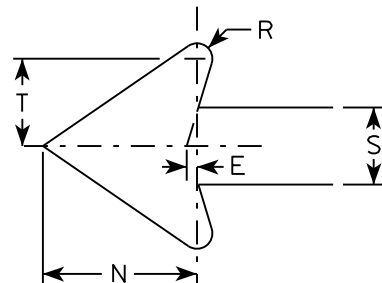
M5-2L
MM5-2L
M05-2L
MP5-2L



MB5-1L
MK5-1L
MN5-1L
MR5-1L



MB5-2L
MK5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- | | |
|-----------------|---|
| M5-1 and M5-2 | Background - White |
| | Message - Black |
| MB5-1 and MB5-2 | Background - Blue |
| | Message - White |
| MK5-1 and MK5-2 | Background - Green |
| | Message - White |
| MM5-1 and MM5-2 | Background - White |
| | Message - Green |
| MN5-1 and MN5-2 | Background - Brown |
| | Message - White |
| M05-1 and M05-2 | Background - Orange - Type F Reflective |
| | Message - Black |
| MP5-1 and MP5-2 | Background - White - Type H Reflective |
| | Message - Blue |
| MR5-1 and MR5-2 | Background - Brown |
| | Message - Yellow |
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

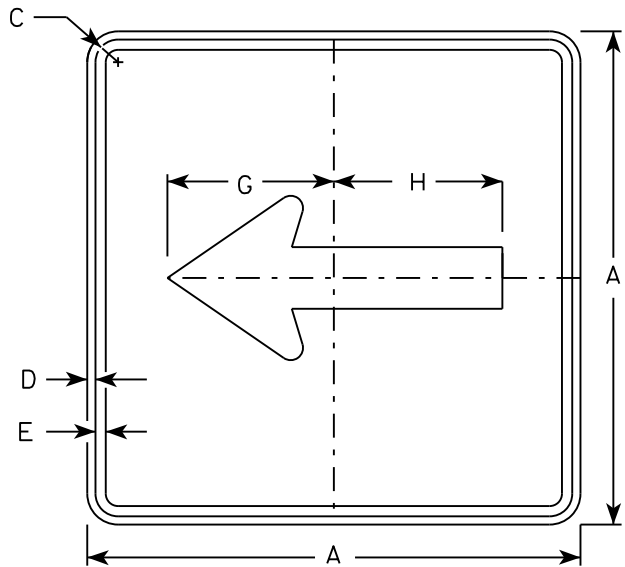
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

STANDARD SIGN
M5-1 & M5-2

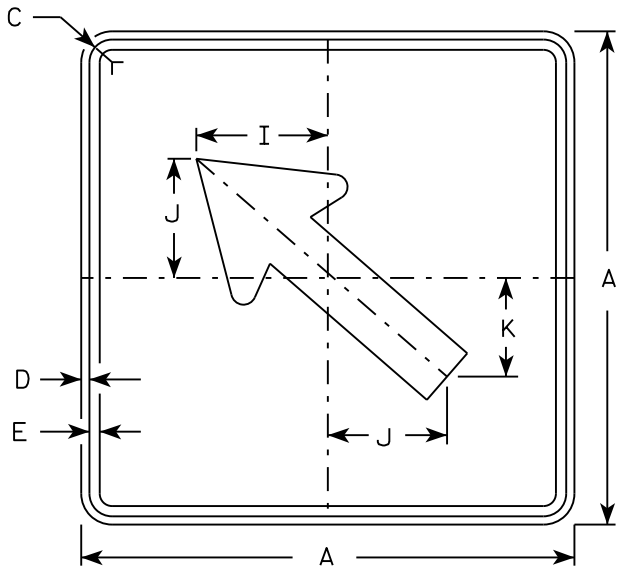
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

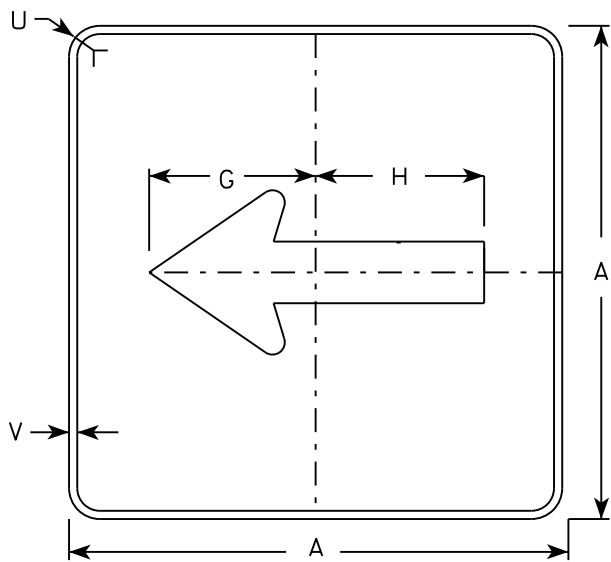
DATE 10/15/15 PLATE NO. M5-1.13



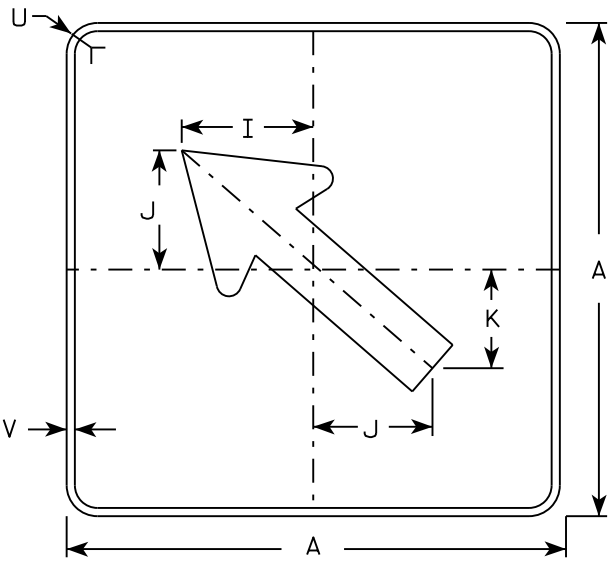
M6 - 1
MM6 - 1
M06 - 1
MP6 - 1



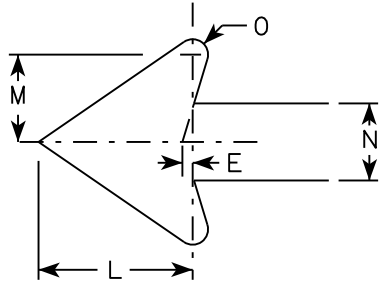
M6 - 2
MM6 - 2
M06 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- Signs are Type II - Type H except as Shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

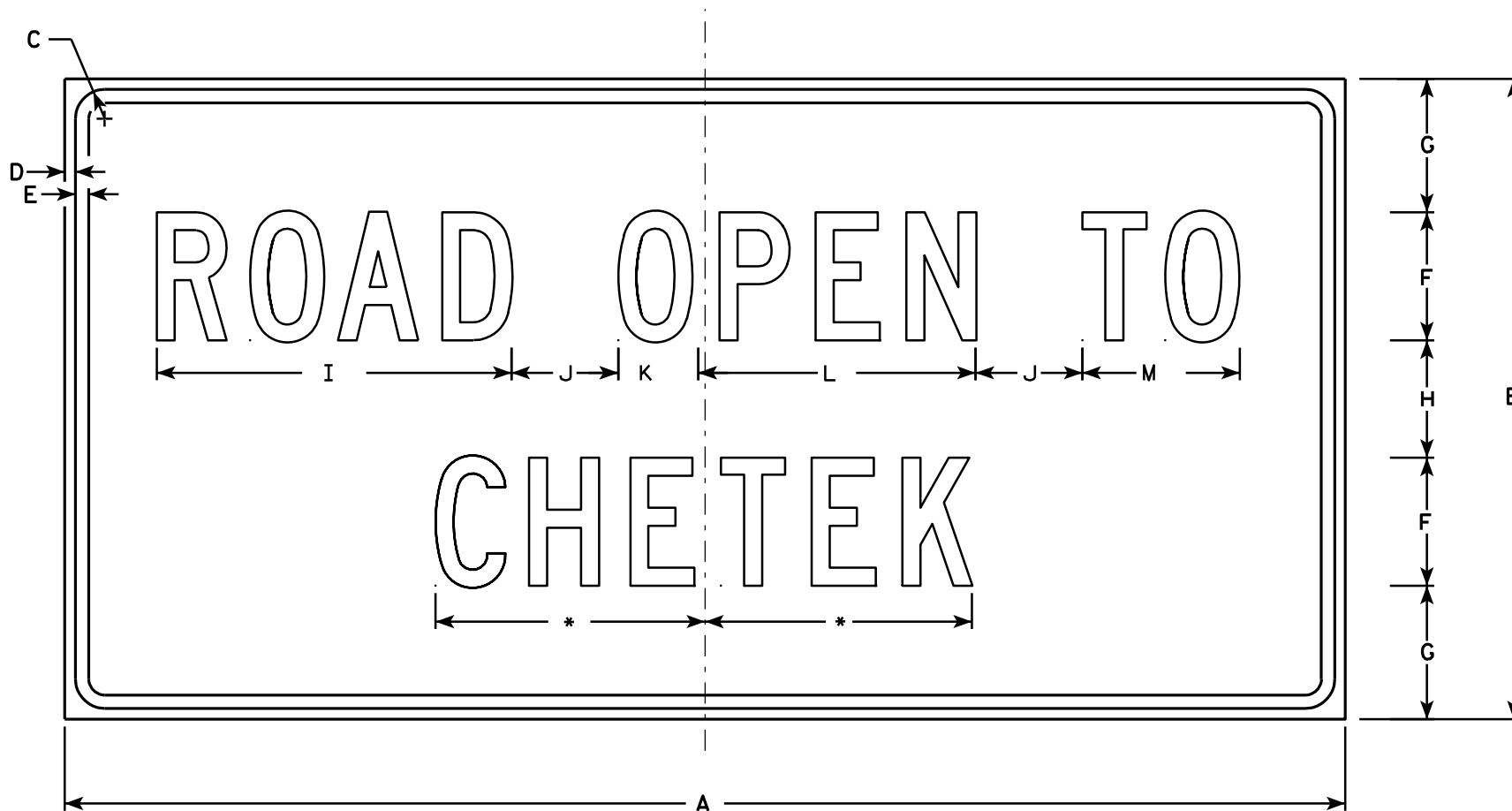
E

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



R10-61

*See note 5

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate message and optically balance.

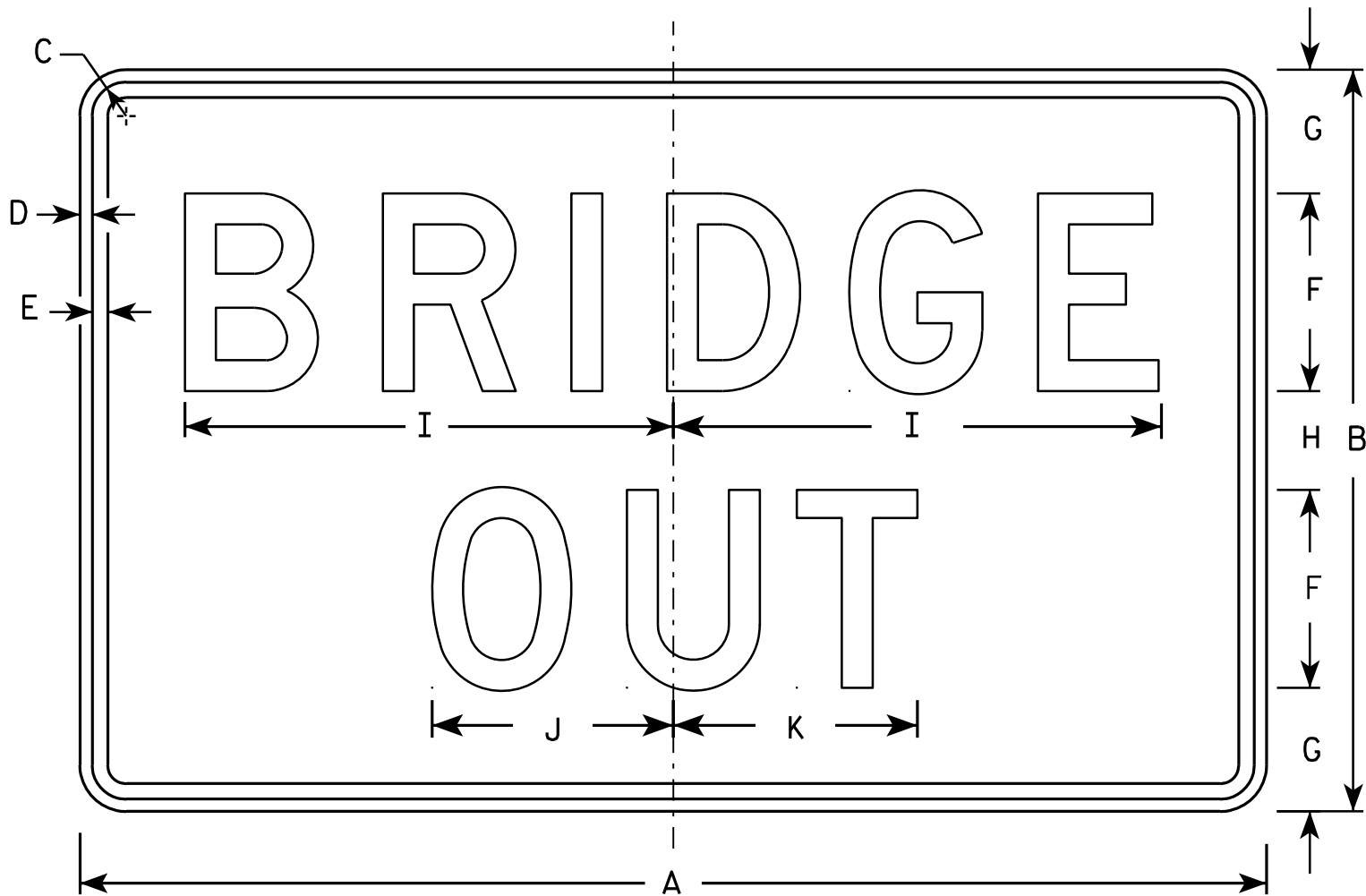
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	24	1 3⁄8	1⁄2	5⁄8	4	5 1⁄2	5	10 3⁄4	2	2 1⁄8	8 3⁄8	4 5⁄8														6.0
2S	60	30	1 3⁄8	1⁄2	5⁄8	6	6 1⁄4	5 1⁄2	16 5⁄8	5	3 3⁄4	13	7 3⁄8														12.5
2M	60	30	1 3⁄8	1⁄2	5⁄8	6	6 1⁄4	5 1⁄2	16 5⁄8	5	3 3⁄4	13	7 3⁄8														12.5
3																											
4																											
5																											

STANDARD SIGN R10-61	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/4/11	PLATE NO. R10-61.5

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



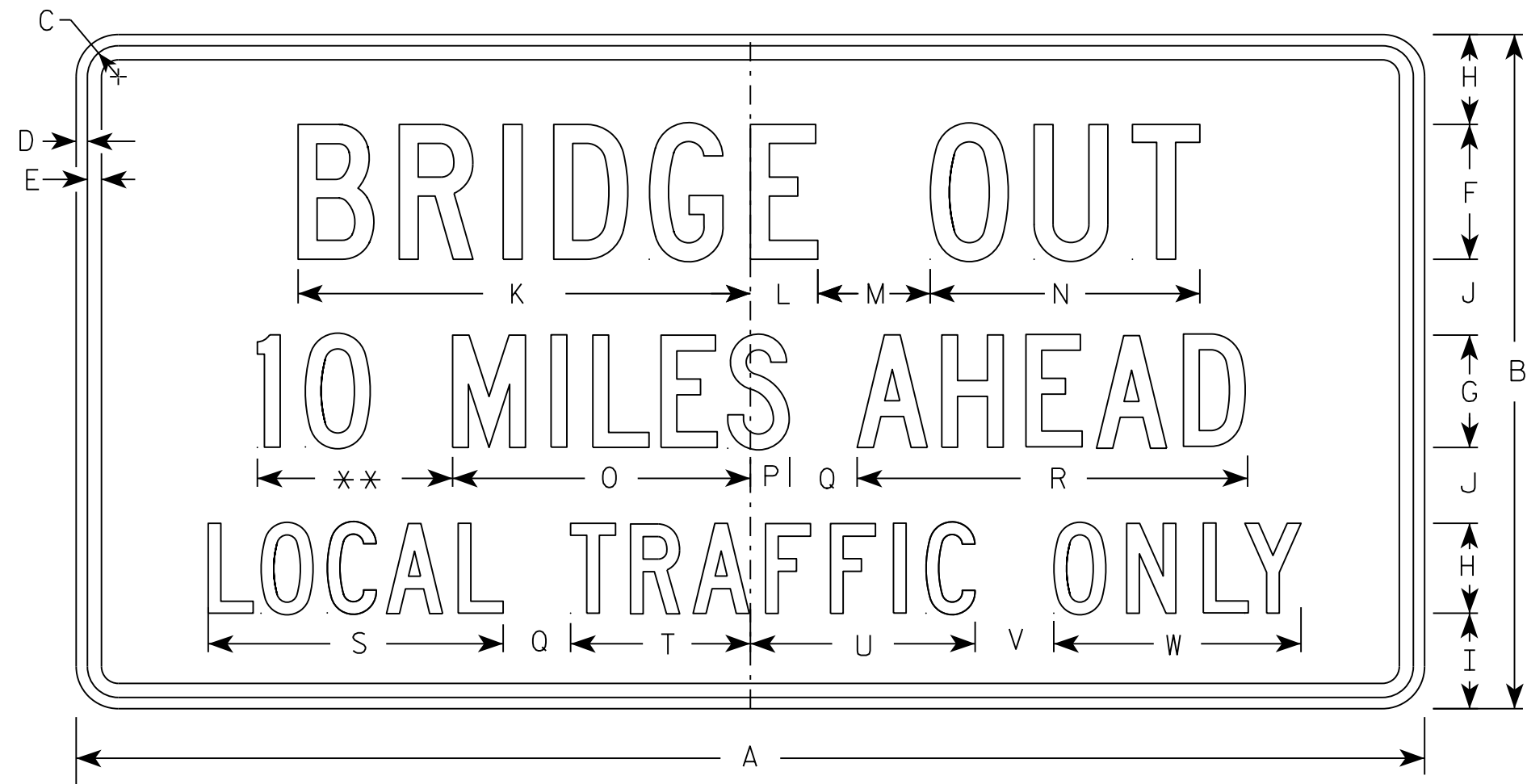
R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

STANDARD SIGN	
R11-2B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-2B.2

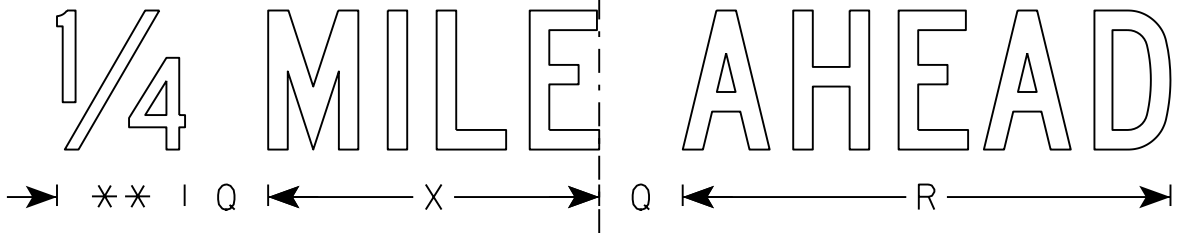
NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



** See Note 5

R11-3B



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 3⁄8	1⁄2	5⁄8	4	3	2 1⁄2	2	2	13 1⁄4	2 1⁄4	3	8	8	1 1⁄2	2	10 3⁄4	8 3⁄8	4 3⁄4	6 1⁄2	2	6 3⁄4	7 1⁄8			4.5
2S	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
2M	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
3																											
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
R11-3B

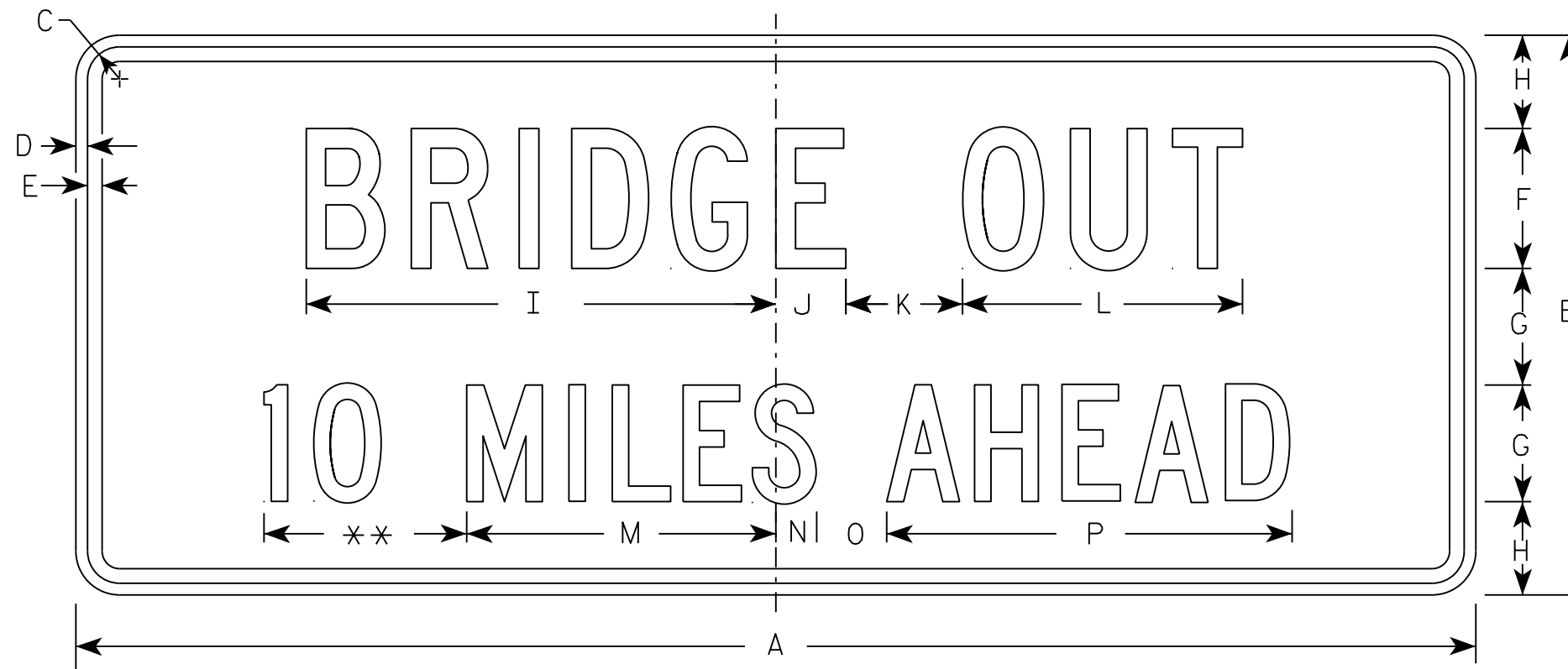
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
For State Traffic Engineer

DATE 3/21/17 PLATE NO. R11-3B.3

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
 - Background - White
 - Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5

The diagram illustrates a 1/4 mile race track layout. It features a horizontal line with a vertical dashed line in the center. To the left of the dashed line, the text "1/4 MILE" is written in a large, outlined font. To the right of the dashed line, the text "AHEAD" is written in a large, outlined font. Below the horizontal line, there are two double-headed arrows. The first arrow, labeled "R", spans from the left edge to the central dashed line. The second arrow, labeled "P", spans from the central dashed line to the right edge. Between the two arrows, on the left side of the dashed line, are two asterisks and the letter "O". On the right side of the dashed line, there is a single "O".

[illegible]

STANDARD SIGN
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

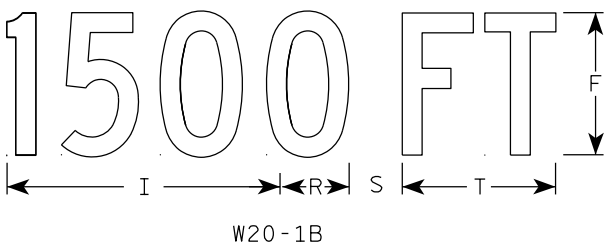
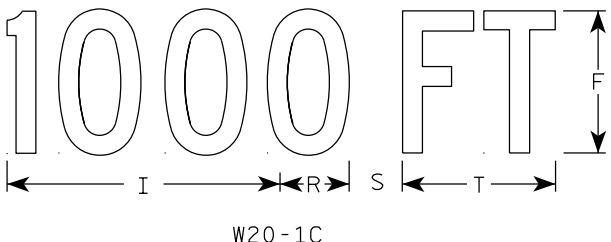
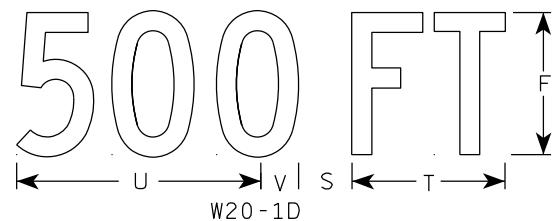
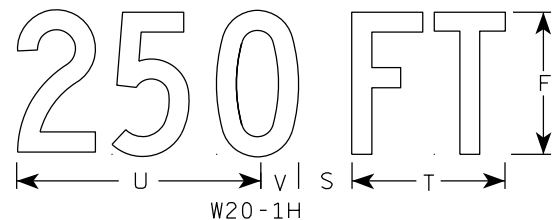
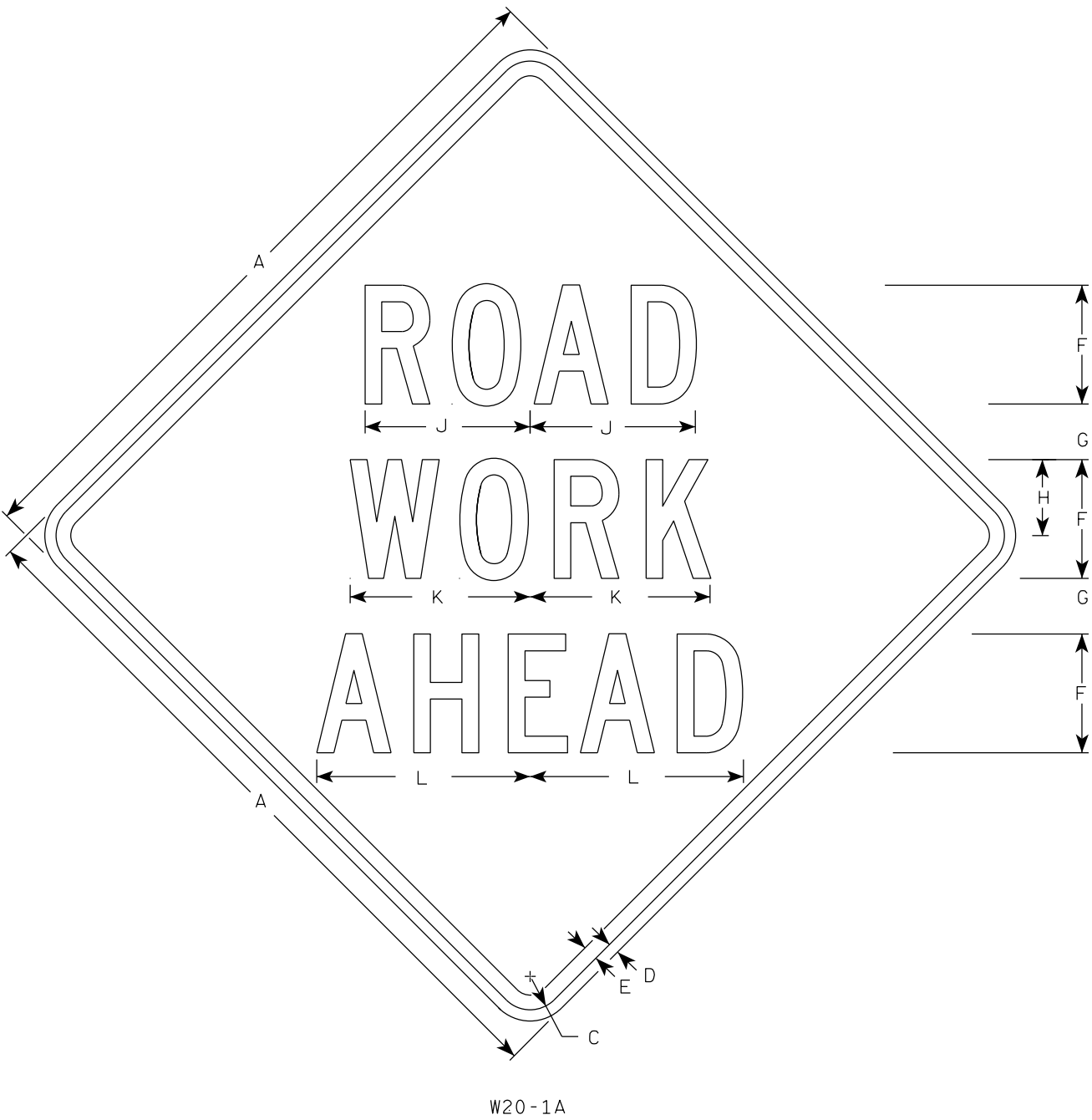
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 7/28/16 PLATE NO. R11-3C.3

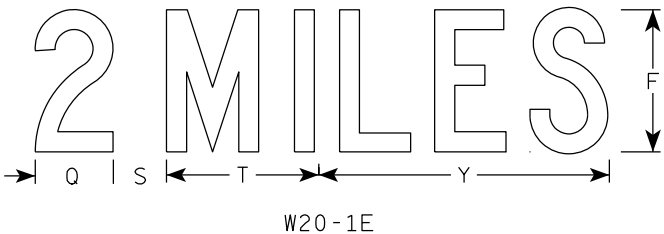
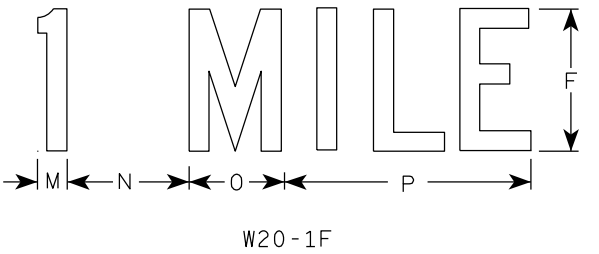
PROJECT NO:

SHEET NO:

E



- NOTES
- 1. Sign is Type II - Type F Reflective
 - 2. Color:
 - Background - Orange
 - Message - Black
 - 3. Message Series - C
 - 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

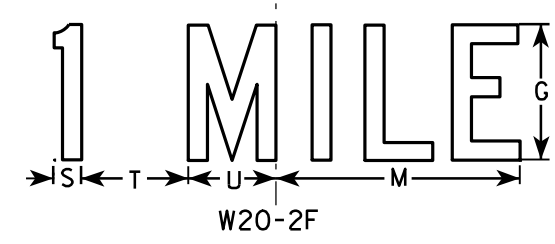
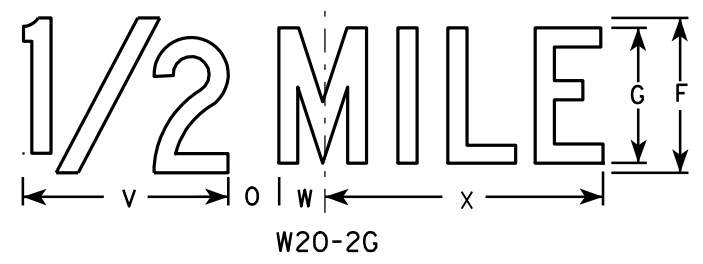
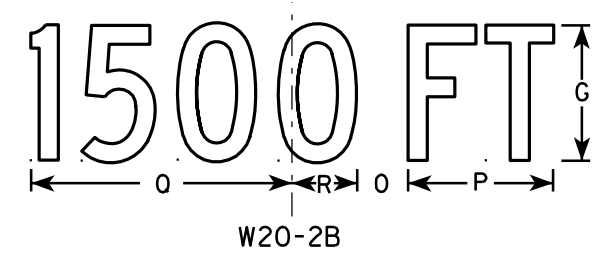
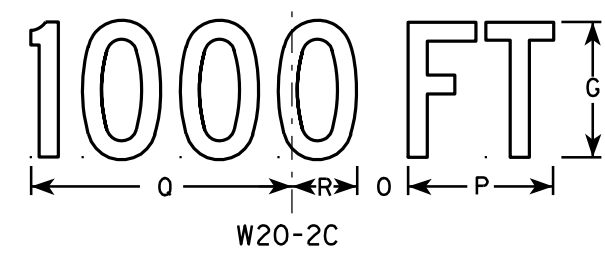
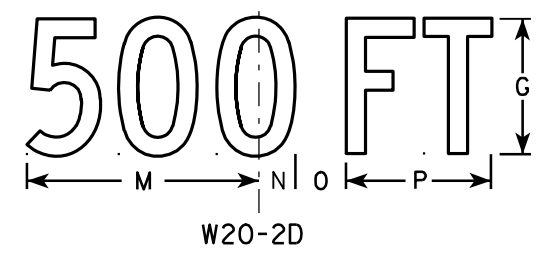
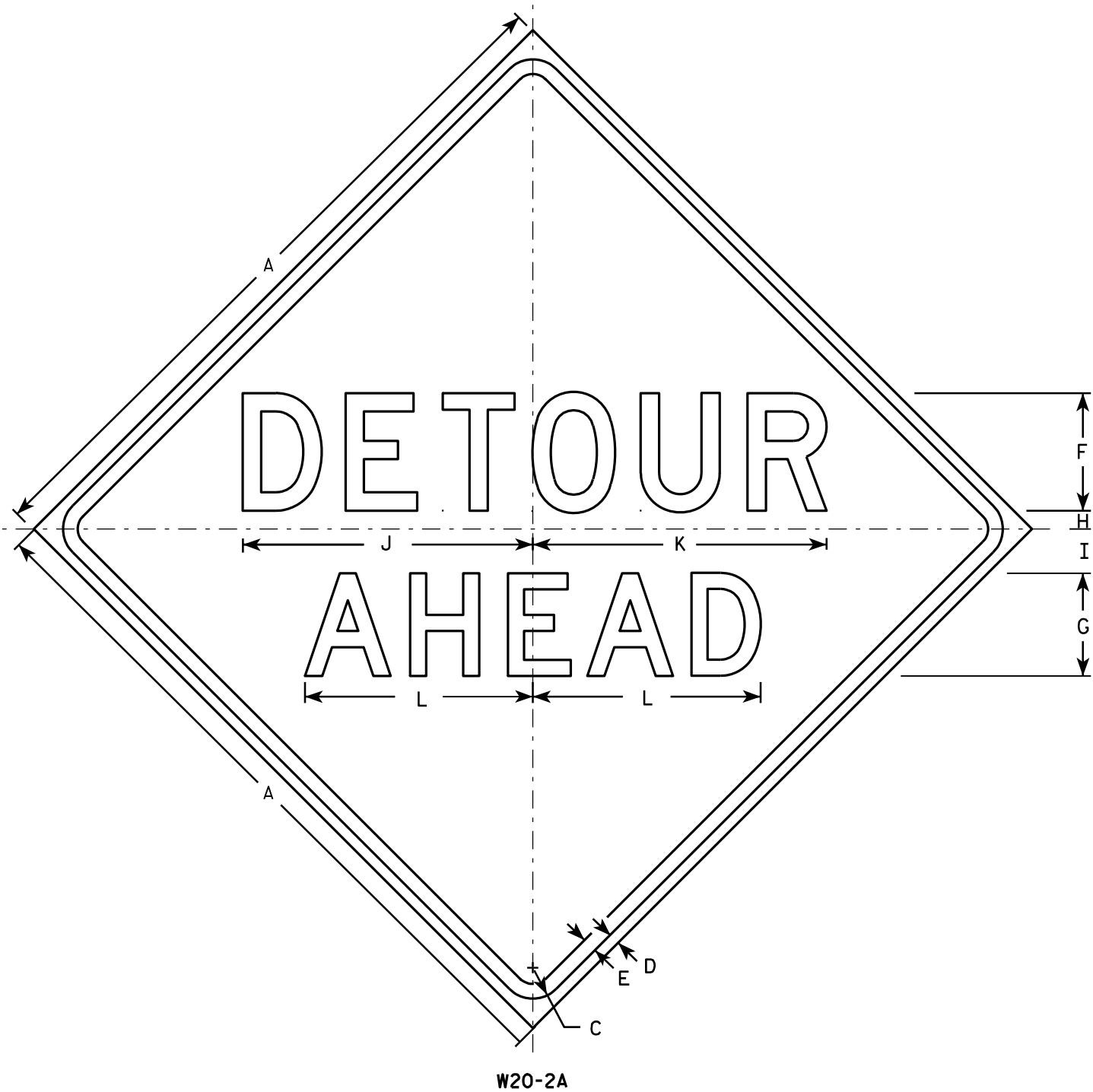
STANDARD SIGN

W20-1A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/25/19 PLATE NO. W20-1.11



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series D.
Line 2 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	5	1	2 1/4	14 3/4	15	11 5/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	8	1 3/4	10 3/4			9.0
2S	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
2M	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
3	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
4	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
5	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0

STANDARD SIGN
W20-2A,B,C,D,F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-2.6

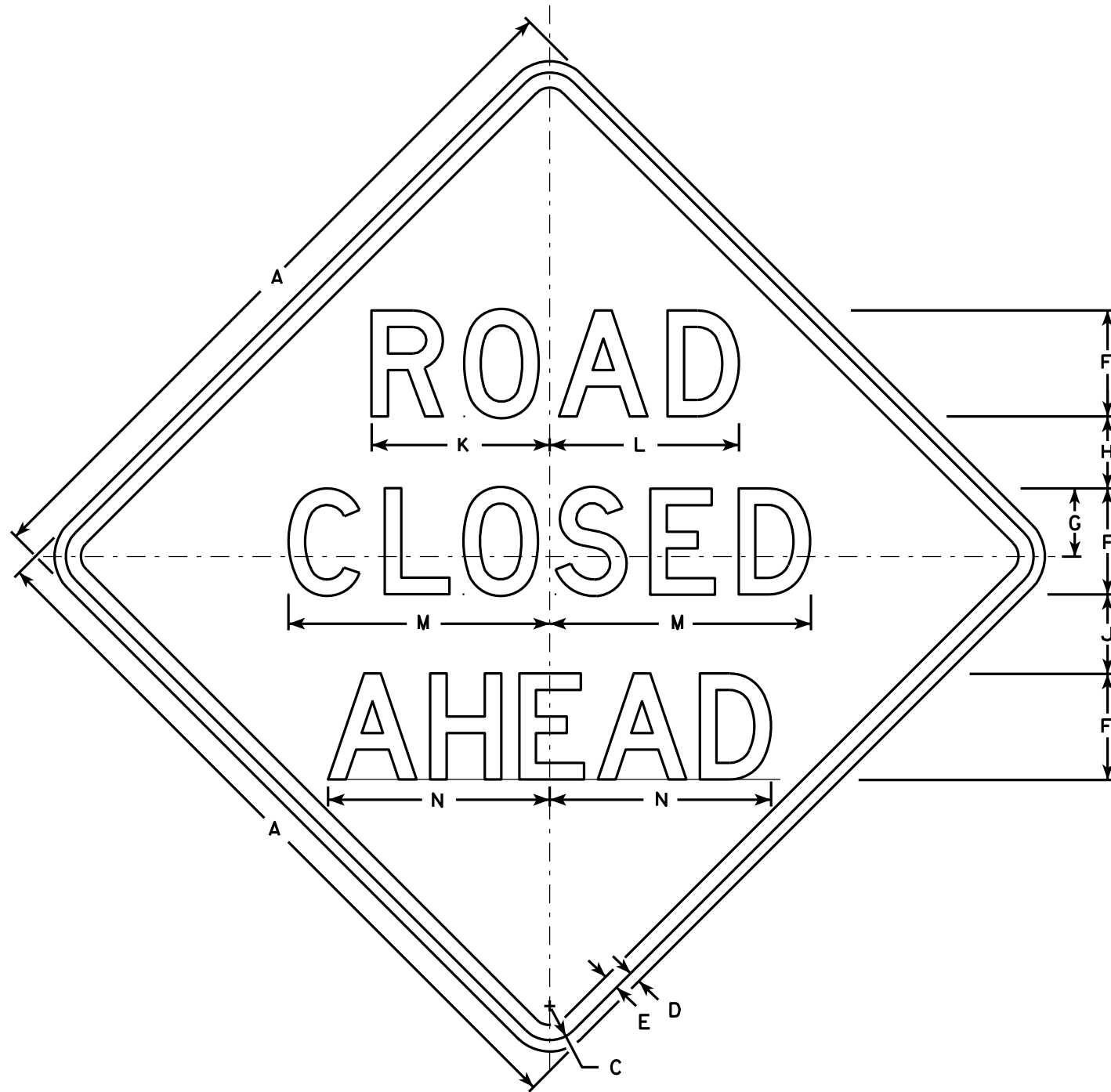
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

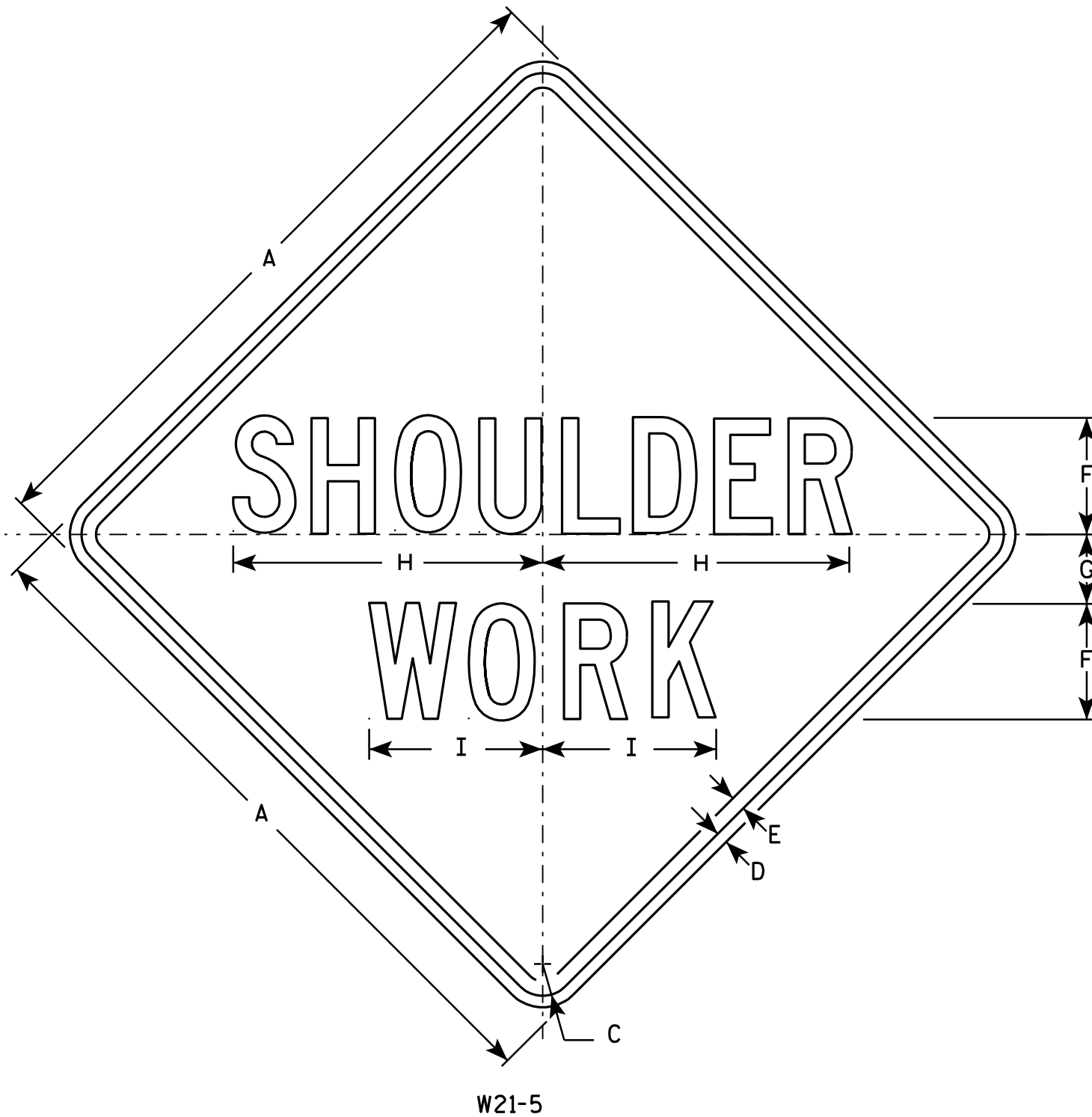
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4	2 1/2	10 3/4	6																		4.0
2S	30		1 3/8	1/2	5/8	5	3	13 3/8	7 1/2																		6.25
2M	30		1 3/8	1/2	5/8	5	3	13 3/8	7 1/2																		6.25
3	36		1 5/8	5/8	3/4	6	3 1/2	16	9																		9.0
4	48		2 1/4	3/4	1	8	5	21 3/8	11 1/4																		16.0
5	48		2 1/4	3/4	1	8	5	21 3/8	11 1/4																		16.0

STANDARD SIGN W21-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/21/11 PLATE NO. W21-5.5

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

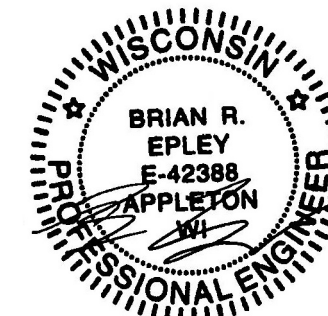
E

LIST OF DRAWINGS

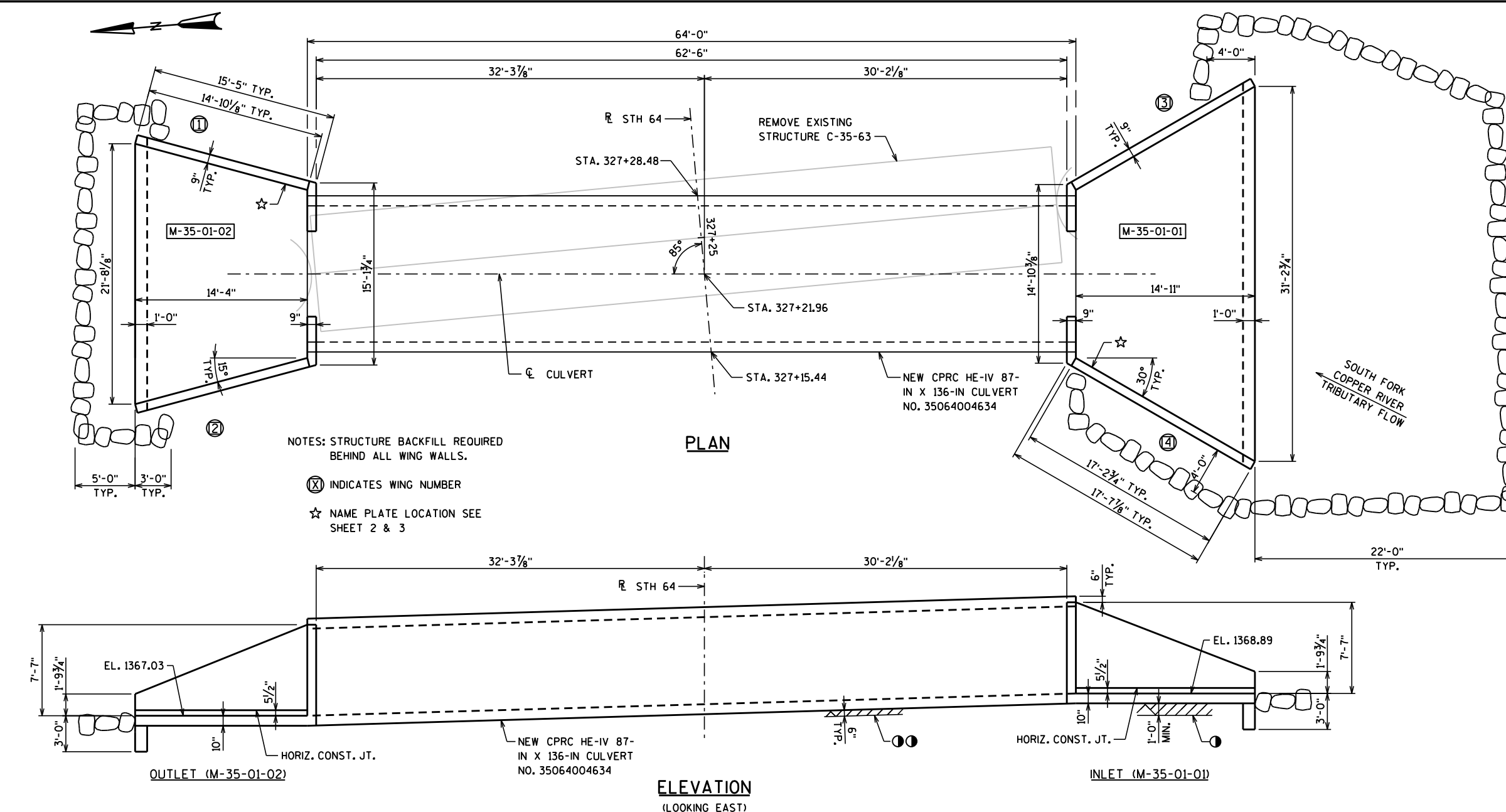
1. LAYOUT
2. UPSTREAM APRON
3. DOWNSTREAM APRON

TRAFFIC DATA

ADT = 700 (2020)
810 (2040)
RDS = 60 M.P.H.



8/1/2019



HYDRAULIC DATA

100 YEAR FREQUENCY

Q_{100} ————— 95 C.F.S.
VELOCITY ————— 6.57 F.P.S.
HIGH WATER — EL. 1371.58 (100 YEAR)
WATERWAY AREA ————— 14.5 S.F.
DRAINAGE AREA ————— 1.1 SQ. MILES
OVERTOPPING FREQUENCY = N/A
SCOUR CRITICAL CODE = 8

2 YEAR FREQUENCY

Q_2 ————— 26 C.F.S.
VELOCITY ————— 4.44 F.P.S.
HIGH WATER — EL. 1370.74 (2 YEAR)

DESIGN DATA

MATERIAL PROPERTIES:

CONCRETE MASONRY
GRADE A-FA ————— f'_c = 3,500 PSI
HIGH STRENGTH BAR STEEL
REINFORCEMENT, GRADE 60 — f_y = 60,000 PSI

EARTH LOAD:

ENDWALL DESIGNED FOR 1' SURCHARGE.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE UPPER LIMITS OF THE "EXCAVATION FOR STRUCTURES CULVERTS M-35-01" SHALL BE THE EXISTING GROUND LINE.

AT APRONS: ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE APRONS SHALL BE BACKFILLED WITH 'BACKFILL STRUCTURE TYPE B' AS SHOWN IN THE ROADWAY PLAN CONSTRUCTION DETAILS.

AT PIPE: ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW PIPE SHALL BE BACKFILLED WITH BACKFILL GRANULAR GRADE 2 AS SHOWN ON THE ROADWAY PLAN CONSTRUCTION DETAILS.

THE APRONS AND WINGWALLS SHALL BE CAST IN PLACE.

THE CONCRETE IN THE CUTOFF WALLS MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.

① UNDERCUT APRONS 1'-0". EXCAVATION FOR UNDERCUT TO BE INCLUDED IN EXCAVATION FOR STRUCTURES CULVERTS, PLACE GEOTEXTILE TYPE C, AND BACKFILL WITH 'BACKFILL STRUCTURE TYPE B'.

② UNDERCUT PIPE 6". EXCAVATION FOR UNDERCUT TO BE INCLUDED IN NORMAL PIPE ITEM. PLACE GEOTEXTILE TYPE C AND BACKFILL 6" WITH BACKFILL GRANULAR GRADE 2.

TOTAL ESTIMATED QUANTITIES

203.0200	REMOVING OLD STRUCTURE STA 327+25	1	LS
206.2000	EXCAVATION FOR STRUCTURES CULVERTS M-35-01	1	LS
210.2500	BACKFILL STRUCTURE TYPE B	130	TON
504.0100	CONCRETE MASONRY CULVERTS	35	CY
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	1,080	LB
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	1,930	LB
606.0300	RIPRAP HEAVY	77	CY
645.0105	GEOTEXTILE TYPE C	90	SY
645.0120	GEOTEXTILE TYPE HR	150	SY

CONSULTANT CONTACT

BRIAN EPLEY
OMNI ASSOCIATES, INC.
(920) 735-6900

BRIDGE OFFICE CONTACT

WILLIAM DREHER
(608) 266-8489

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>William C. Dreher</i>	02/05/20	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE M-35-01			
STH 64 over S. FORK COPPER RIVER TRIBUTARY			
COUNTY	LINCOLN	TOWN	CORNING
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS	LOAD	HL-93
DESIGNED BY	BRE	CK'D.	KRO
DRAWN BY	NRT	PLANS CK'D.	BRE
LAYOUT			SHEET 1 OF 3

BILL OF BARS

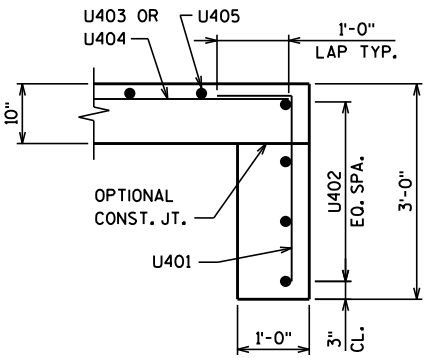
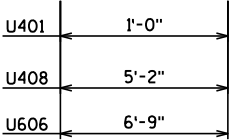
BAR MARK	COAT	NO. REQ'D.	LENGTH	SERIES	BENT	LOCATION
U401		31	3'-6"		X	INLET CUTOFF WALL
U402		4	31'-3"			INLET CUTOFF WALL
U403		14	14'-7"			INLET APRON
U404		18	8'-4"	△		INLET APRON
U405		14	23'-5"	△		INLET APRON
U606	X	18	9'-9"	△	X	INLET WINGS CORNER B.F.
U407	X	18	5'-4"			INLET WINGS VERTICAL B.F.
U408	X	20	8'-11"	△	X	INLET WINGS CORNER B.F.
U409	X	36	5'-1"	△		INLET WINGS VERTICAL F.F.
U410	X	14	17'-4"			INLET WINGS HORIZONTAL
U411	X	24	9'-0"	△		INLET WINGS HORIZONTAL
U512	X	4	18'-0"			INLET WINGS HORIZONTAL, TOP
U413	X	4	1'-9"			INLET BACKWALL
U414	X	4	3'-3"			INLET BACKWALL
U415	X	4	4'-9"			INLET BACKWALL
U416	X	4	8'-0"			INLET BACKWALL
U417	X	4	4'-1"			INLET BACKWALL
U418	X	4	2'-7"			INLET BACKWALL
U419	X	4	1'-2"			INLET BACKWALL
U420	X	4	3'-5"			INLET BACKWALL

△ INDICATES BAR SERIES

BAR SERIES TABLE

BAR NO.	NO. REQ'D.	LENGTH
U404	2 SERIES OF 9	1'-5" TO 15'-3"
U405	1 SERIES OF 14	15'-11" TO 30'-11"
U606	2 SERIES OF 9	8'-7" TO 10'-11"
U408	2 SERIES OF 10	7'-5" TO 10'-5"
U409	2 SERIES OF 18	2'-3" TO 7'-11"
U411	4 SERIES OF 6	1'-6" TO 16'-6"

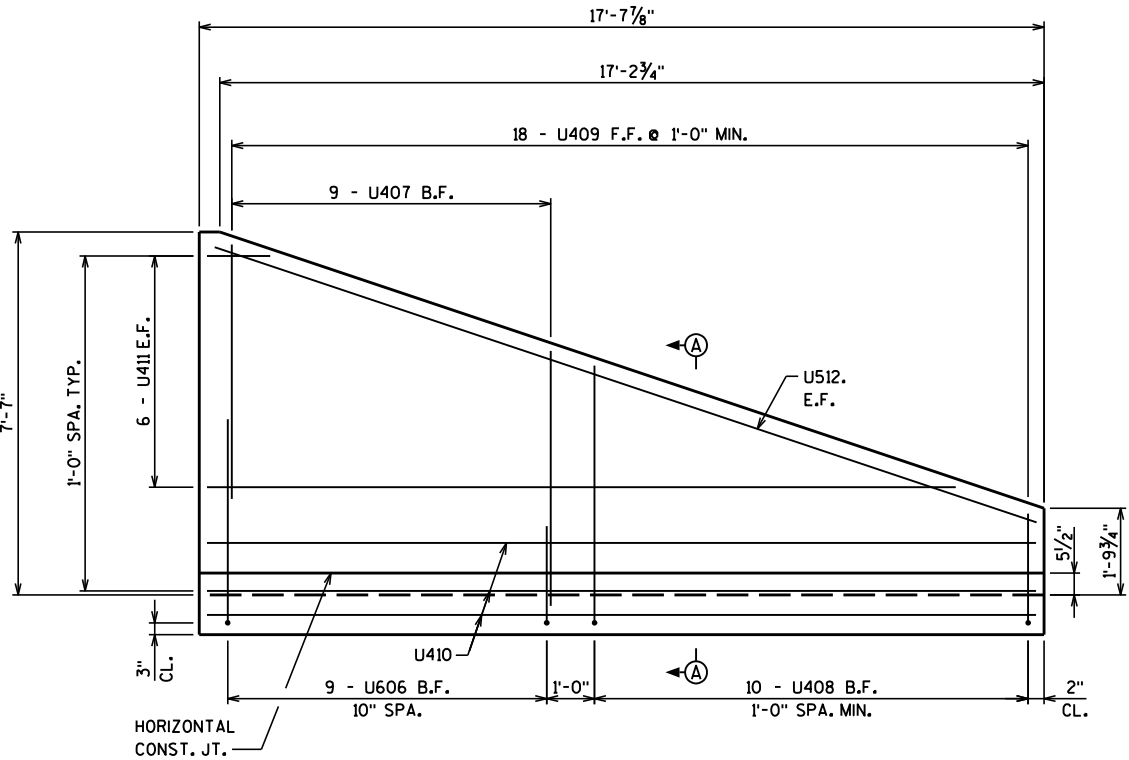
BAR BEND DIAGRAMS



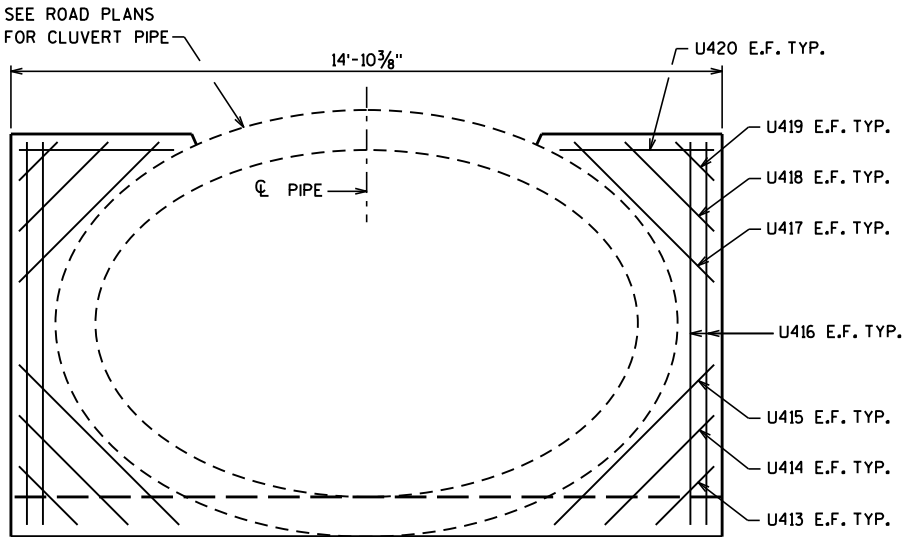
SECTION B-B

NAME PLATE
LOCATION WING 1 & 4

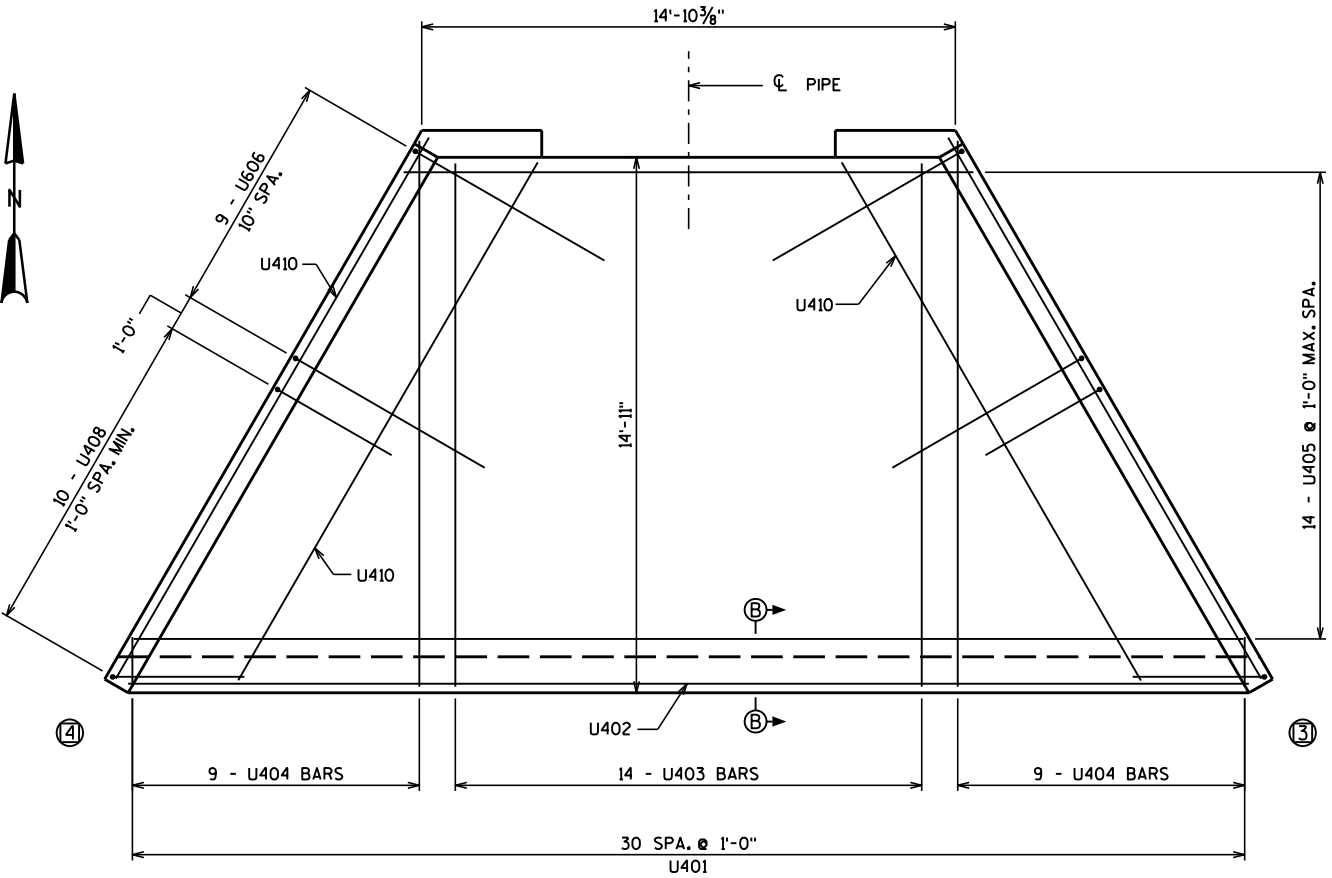
M-35-01-01



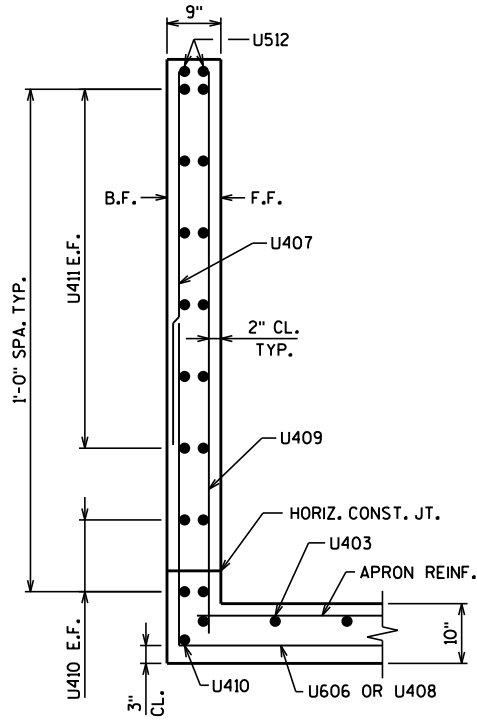
WING 4 ELEVATION
(WING 3 SIMILAR)



BACKWALL FRONT FACE ELEVATION



UPSTREAM APRON PLAN



SECTION A-A
(WING 3 SIMILAR)

ⓧ INDICATES WING NUMBER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE M-35-01			
DRAWN BY		NRT	PLANS CK'D. BRE
UPSTREAM APRON		SHEET 2 OF 3	

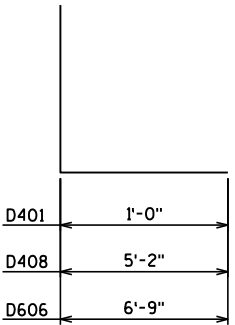
BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	SERIES	BENT	LOCATION
D401		22	3'-6"		X	OUTLET CUTOFF WALL
D402		4	21'-8"			OUTLET CUTOFF WALL
D403		20	14'-0"			OUTLET APRON
D404		8	7'-6"	△		OUTLET APRON
D405		14	18'-8"	△		OUTLET APRON
D606	X	16	9'-10"	△	X	OUTLET WINGS CORNER B.F.
D407	X	8	5'-1"			OUTLET WINGS VERTICAL B.F.
D408	X	8	8'-9"	△	X	OUTLET WINGS CORNER B.F.
D409	X	14	5'-1"	△		OUTLET WINGS VERTICAL F.F.
D410	X	10	15'-1"			OUTLET WINGS HORIZONTAL
D411	X	24	7'-9"	△		OUTLET WINGS HORIZONTAL
D512	X	4	15'-11"			OUTLET WINGS HORIZONTAL, TOP
D413	X	4	1'-9"			OUTLET BACKWALL
D414	X	4	3'-3"			OUTLET BACKWALL
D415	X	4	4'-9"			OUTLET BACKWALL
D416	X	4	8'-0"			OUTLET BACKWALL
D417	X	4	4'-1"			OUTLET BACKWALL
D418	X	4	2'-7"			OUTLET BACKWALL
D419	X	4	1'-2"			OUTLET BACKWALL
D420	X	4	3'-5"			OUTLET BACKWALL

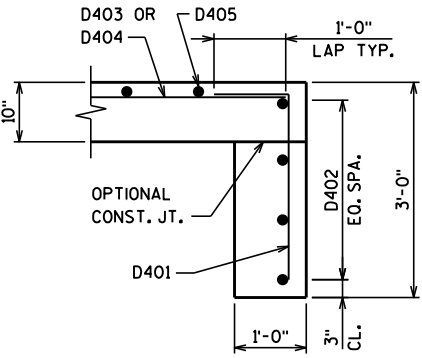
△ INDICATES BAR SERIES

BAR SERIES TABLE

BAR NO.	NO. REQ'D.	LENGTH
D404	2 SERIES OF 4	1'-11" TO 13'-1"
D405	1 SERIES OF 14	15'-3" TO 22'-1"
D606	2 SERIES OF 9	8'-6" TO 11'-2"
D408	2 SERIES OF 8	7'-5" TO 10'-1"
D409	2 SERIES OF 14	2'-4" TO 7'-10"
D411	4 SERIES OF 6	1'-4" TO 14'-2"

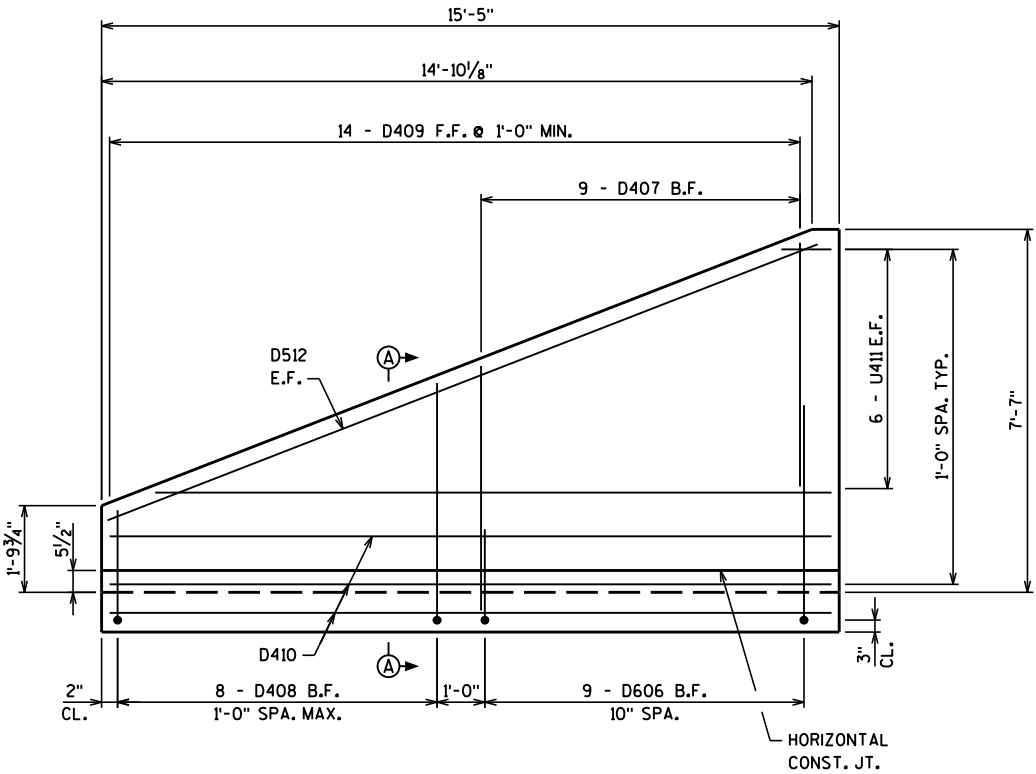


BAR BEND DIAGRAMS



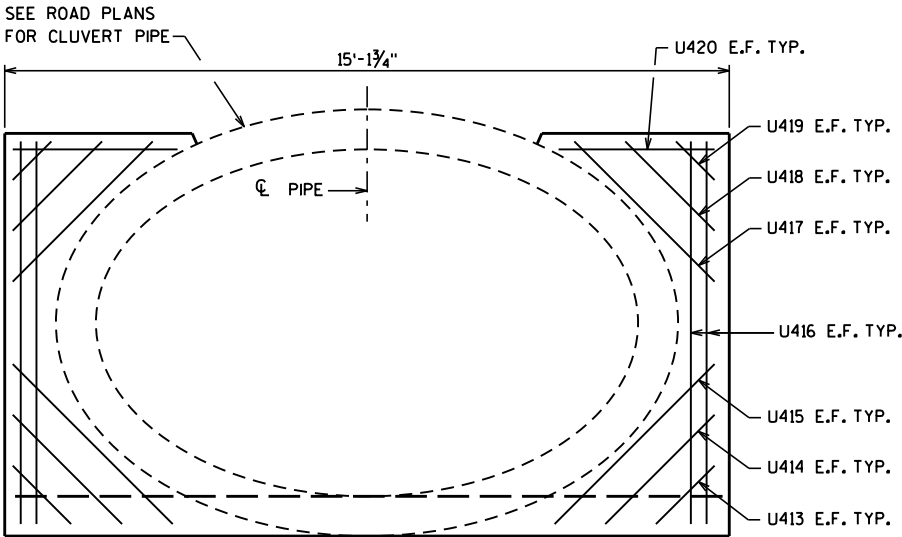
SECTION B-B

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE M-35-01			
DRAWN BY		NRT	PLANS CK'D. BRE
DOWNSTREAM APRON		SHEET 3 OF 3	

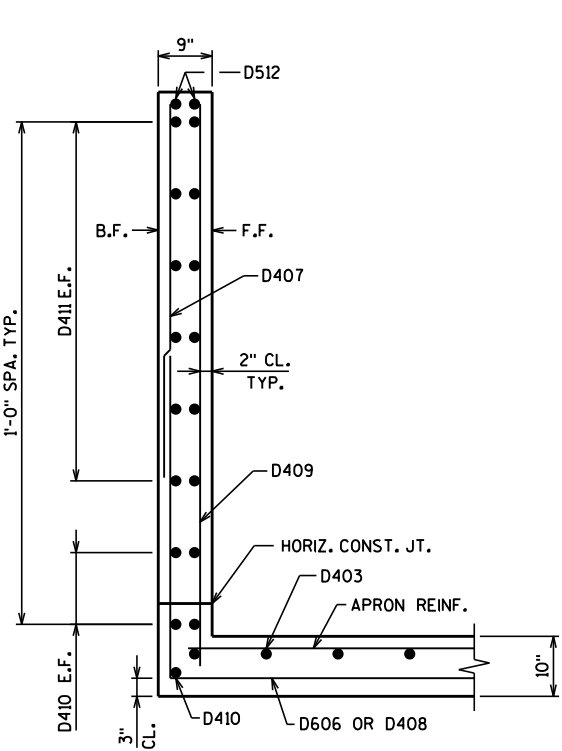


WING 1 ELEVATION

(WING 2 SIMILAR)

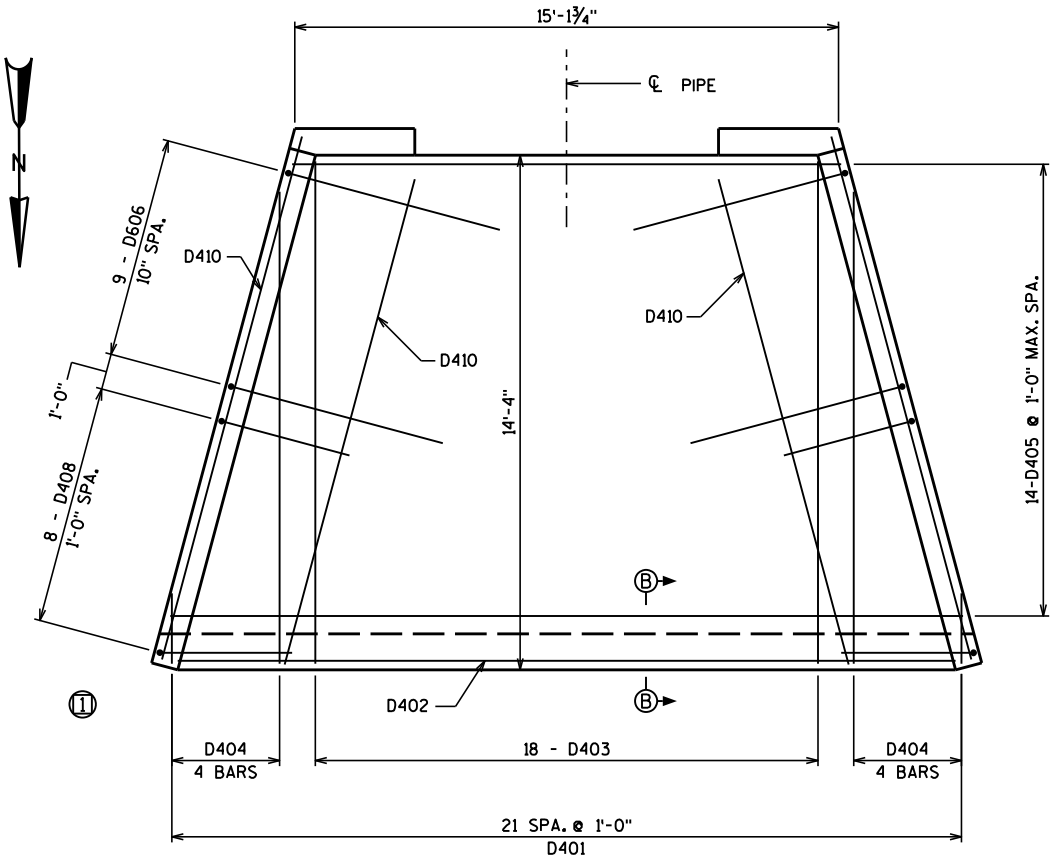


BACKWALL FRONT FACE ELEVATION



SECTION A-A

(WING 2 SIMILAR)



DOWNSTREAM APRON PLAN

ⓧ INDICATES WING NUMBER

M-35-01-02

EARTHWORK - STH 64 (C-35-63) - CATEGORY 0020 *										
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			
	Cut	Fill	Marsh Exc	Cut	Fill	Marsh Exc	Cut	Expanded Fill	Expanded Marsh Backfill	Mass Ordinate
				Note 1			1.00 Note 1	1.25	1.20 Note 4	Note 8
326+00	0.00	0.00	0.00	0	0	0	0	0	0	0
326+38	6.00	8.00	0.00	0	0	0	0	0	0	0
326+39	69.73	12.72	50.66	27	15	37	27	19	44	9
326+50	78.37	14.75	60.01	30	6	23	58	26	71	32
326+75	94.09	20.04	79.22	80	16	64	137	46	148	92
326+90	133.52	41.90	66.74	63	17	41	201	67	197	133
327+00	144.76	54.50	90.67	52	18	29	252	90	232	162
327+01.8	145.17	57.51	224.16	10	4	10	262	94	245	167
327+21.98	149.58	58.02	90.67	110	43	118	372	148	386	224
327+37.62	137.46	32.80	150.61	83	26	70	455	181	470	274
327+50	103.19	32.04	49.17	55	15	46	510	200	525	310
327+55	94.14	28.36	52.48	18	6	9	529	207	536	322
327+75	70.00	16.40	66.21	61	17	44	589	227	589	362
328+02	61.56	14.92	54.32	66	16	60	655	247	661	408
328+03	0.00	12.00	0.00	1	0	1	656	248	662	409
328+25	0.00	0.00	0.00	36	16	32	693	268	701	425

Notes:	
1 - Cut	Cut includes Salvaged/Unusable Pavement material
Salvaged/Unusable Pavement Material	This does not show up in cross sections, but is included in earthwork calculations.
4 - Expanded Marsh Backfill	Will be backfilled with Backfill Granular Grade 2 (or Cut, or Borrow if approved by the engineer). Marsh Excavation assumed to be wasted.
8 - Mass Ordinate	If Marsh to be backfilled with Granular: [Mass Ordinate = Cut - Expanded Fill]. Does not include Marsh Excavation

* Table does not include pipe transition excavation and backfill.

EARTHWORK - STH 64 (C-35-69) - CATEGORY 0030*

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			
	Cut	Fill	Marsh Exc	Cut	Fill	Marsh Exc	Cut	Expanded Fill	Expanded Marsh Backfill	Mass Ordinate
				Note 1			1.00 Note 1	1.25	1.20 Note 4	Note 8
3+00	0.00	0.00	0.00	0	0	0	0	0	0	0
3+23	0.00	4.00	0.00	0	2	0	0	2	0	-2
3+24	62.76	4.63	74.62	1	0	1	1	2	2	-1
3+50	68.47	3.73	73.72	63	4	71	64	7	87	57
3+75	65.30	6.67	138.06	62	5	98	126	13	205	113
3+92	65.92	85.18	207.79	41	29	109	168	49	336	118
4+08.01	65.61	125.15	261.08	39	62	139	207	127	502	79
4+25	64.26	24.22	120.21	41	47	120	247	186	646	61
4+50	62.07	16.50	103.69	58	19	104	306	210	771	96
4+94.95	61.95	9.83	94.71	103	22	165	409	237	969	172
4+96	0.00	9.00	0.00	1	0	2	410	237	971	173
5+25	0.00	0.00	0.00	0	5	0	410	243	971	167

Notes:	
1 - Cut	Cut includes Salvaged/Unusable Pavement material
Salvaged/Unusable Pavement Material	This does not show up in cross sections, but is included in earthwork calculations.
4 - Expanded Marsh Backfill	Will be backfilled with Backfill Granular Grade 2 (or Cut, or Borrow if approved by the engineer). Marsh Excavation assumed to be wasted.
8 - Mass Ordinate	If Marsh to be backfilled with Granular: [Mass Ordinate = Cut - Expanded Fill]. Does not include Marsh Excavation

* Table does not include pipe transition excavation and backfill.

EARTHWORK - STH 107 (CATEGORY 0010)*

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			
	Cut	Fill	Marsh Exc	Cut	Fill	Marsh Exc	Cut	Expanded Fill	Expanded Marsh Backfill	Mass Ordinate
				Note 1			1.00 Note 1	1.25	1.20 Note 4	Note 8
1+25	0.00	0.00	0.00	0	0	0	0	0	0	0
1+49	0.00	6.00	0.00	0	3	0	0	3	0	-3
1+50.01	31.96	6.75	22.19	1	0	0	1	3	0	-3
1+75	38.53	16.53	23.37	33	11	21	33	17	26	17
2+00	28.65	60.71	74.83	31	36	45	64	61	80	3
2+04.1	28.49	76.74	76.92	4	10	12	69	74	94	-6
2+14.2	27.36	150.61	37.87	10	43	21	79	128	120	-48
2+25	49.46	29.96	31.19	15	36	14	94	173	137	-78
2+50	59.66	2.38	7.87	51	15	18	145	191	158	-47
2+70	48.27	1.40	10.05	40	1	7	185	193	166	-8
2+71	0.00	1.40	0.00	1	0	0	186	193	166	-7
3+00	0.00	0.00	0.00	0	1	0	186	194	166	-8

Notes:	
1 - Cut	Cut includes Salvaged/Unusable Pavement material
Salvaged/Unusable Pavement Material	This does not show up in cross sections, but is included in earthwork calculations.
4 - Expanded Marsh Backfill	Will be backfilled with Backfill Granular Grade 2 (or Cut, or Borrow if approved by the engineer). Marsh Excavation assumed to be wasted.
8 - Mass Ordinate	If Marsh to be backfilled with Granular: [Mass Ordinate = Cut - Expanded Fill]. Does not include Marsh Excavation

* Table does not include pipe transition excavation and backfill.

EARTHWORK - STH 86 (500860200) *

STATION	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)	
	Cut	Fill	Cut	Fill (BAD 3/4-INCH)	Cut 1.00	Expanded Fill 1.25 (BAD 3/4-INCH)
104+00	0.00	0.00	0	0	0	0
104+25	0.03	3.83	0	2	0	2
104+50	0.06	6.51	0	5	0	8
105+00	0.37	9.22	0	15	0	26
105+21.82	0.21	17.56	0	11	1	40
105+46.85	0.00	11.13	0	13	1	57
105+71.87	0.00	1.21	0	6	1	64
106+00	0.00	1.29	0	1	1	65
106+50	0.00	4.42	0	5	1	72
107+00	0.00	5.27	0	9	1	83
107+50	0.00	1.62	0	6	1	91
108+00	0.66	0.09	1	2	1	93
108+28.31	0.05	0.38	0	0	2	93
108+50	0.05	0.18	0	0	2	94
109+00	0.04	4.64	0	4	2	99
109+50	0.00	1.21	0	5	2	106
110+03.13	0.01	22.84	0	24	2	136
110+28.15	0.00	9.12	0	15	2	154
110+53.18	0.00	6.43	0	7	2	163
111+00	0.30	1.09	0	7	2	171
111+25	0.20	0.01	0	1	2	172

* FOR INFORMATION ONLY - SEE BARRIER GRADING SHAPING FINISHING TABLE FOR ACTUAL ITEM

EARTHWORK - STH 86 (500860290)*

STATION	AREA (SF)		Incremental vol (CY) (Unadjusted)		Cumulative Vol (CY)	
	Cut	Fill	Cut	Fill (BAD 3/4-INCH)	Cut 1.00	Expanded Fill 1.25 (BAD 3/4-INCH)
184+00	0.00	0.48	0	0	0	0
184+50	0.22	0.30	0	1	0	1
185+00	0.34	10.89	1	10	1	14
185+06.42	0.29	17.24	0	3	1	18
185+25	0.20	28.69	0	16	1	38
185+31.4	0.17	26.04	0	6	1	46
185+50	1.03	6.95	0	11	1	60
185+56.37	0.91	2.51	0	1	2	61
186+00	0.35	1.26	1	3	3	65
186+50	0.09	0.23	0	1	3	67
187+00	0.55	0.01	1	0	4	67
187+50	0.89	0.00	1	0	5	67
187+75	0.29	4.64	1	2	6	70
188+00	0.86	7.17	1	5	6	77
188+50	0.00	0.97	1	8	7	86
189+00	0.00	1.66	0	2	7	89
189+50	0.00	0.41	0	2	7	92
189+91.91	0.09	0.05	0	0	7	92
190+00	0.06	0.01	0	0	7	92
190+50	0.27	0.00	0	0	7	92
191+00	0.00	0.72	0	1	8	93
191+50	0.00	0.63	0	1	8	95
192+00	0.10	0.00	0	1	8	95
192+41.45	0.24	0.00	0	0	8	95
192+66.29	0.30	4.05	0	2	8	98
192+91.11	0.30	6.07	0	5	8	103
193+00	0.33	5.34	0	2	8	106
193+50	0.55	0.15	1	5	9	112
194+00	0.62	0.00	1	0	10	112

* FOR INFORMATION ONLY - SEE BARRIER GRADING SHAPING FINISHING TABLE FOR ACTUAL ITEM

EARTHWORK - STH 86 (500860310)*

STATION	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)	
	Cut	Fill	Cut	Fill (BAD 3/4-INCH)	Cut 1.00	Expanded Fill 1.25 (BAD 3/4-INCH)
203+00	0.00	0.00	0	0	0	0
203+50	0.11	0.42	0	0	0	0
204+00	0.19	5.55	0	6	0	7
204+31.92	0.06	13.19	0	11	1	21
204+56.9	0.08	11.54	0	11	1	36
204+61.92	0.09	12.77	0	2	1	38
204+81.87	0.05	12.13	0	9	1	50
204+86.9	0.05	15.46	0	3	1	53
205+00	0.05	2.09	0	4	1	58
205+11.88	0.06	0.04	0	0	1	59
205+50	0.22	0.03	0	0	1	59
206+00	0.20	0.02	0	0	1	59
206+50	0.40	0.00	1	0	2	59
207+00	0.24	0.06	1	0	2	59
207+50	0.62	0.37	1	0	3	60
208+00	0.31	0.02	1	0	4	60
208+50	0.14	0.63	0	1	5	61
209+03.85	0.03	0.94	0	2	5	63
209+09.13	0.03	0.75	0	0	5	63
209+50	0.01	0.87	0	1	5	65
210+00	9.75	0.56	9	1	14	66
210+01	0.00	0.00	0	0	14	#VALUE!

* FOR INFORMATION ONLY - SEE BARRIER GRADING SHAPING FINISHING TABLE FOR ACTUAL ITEM

EARTHWORK - STH 86 (500860320)*

STATION	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)	
	Cut	Fill	Cut	Fill (BAD 3/4-INCH)	Cut 1.00	Expanded Fill 1.25 (BAD 3/4-INCH)
210+49	0.00	0.00	0	0	0	0
210+50	3.53	2.14	0	0	0	0
211+00	0.00	3.86	3	6	3	7
211+50	0.12	4.28	0	8	3	16
212+00	0.05	5.31	0	9	4	28
212+50	0.00	6.00	0	10	4	41
213+00	0.00	4.02	0	9	4	52
213+50	0.00	1.10	0	5	4	58
214+07.96	0.00	9.47	0	11	4	72
214+50	0.00	1.95	0	9	4	83
215+00	0.09	7.57	0	9	4	94
215+50	0.00	2.51	0	9	4	106
215+79.54	2.51	0.27	1	2	5	108
216+04.44	6.77	5.61	4	3	9	111
216+29.32	3.50	3.08	5	4	14	116
216+62.96	1.40	11.40	3	9	17	128
216+88.02	0.67	2.35	1	6	18	136
217+13.1	0.45	11.32	1	6	19	144
217+50	0.09	0.00	0	8	19	153
218+00	0.00	0.00	0	0	19	153

* FOR INFORMATION ONLY - SEE BARRIER SYSTEM GRADING SHAPING FINISHING TABLE FOR ACTUAL ITEM

EARTHWORK - STH 102 (CATEGORY 0010) *

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			
	Cut	Fill	Marsh Exc	Cut	Fill	Marsh Exc	Cut	Expanded Fill	Expanded Marsh Backfill	Mass Ordinate
				Note 1			1.00 Note 1	1.25	1.20 Note 4	Note 8
14+00	0.00	0.00	0.00	0	0	0	0	0	0	0
14+25	1.73	0.00	0.00	1	0	0	1	0	0	1
14+33	4.00	8.00	0.00	1	1	0	2	1	0	0
14+34	36.62	8.18	50.42	1	0	1	2	2	1	1
14+50	40.13	10.36	43.18	23	5	28	25	9	34	16
14+75	38.87	5.96	24.30	37	8	31	62	18	72	44
15+01.34	52.29	33.57	38.89	44	19	31	106	42	109	64
15+25	39.31	2.13	0.00	40	16	17	146	62	129	84
15+50	37.32	6.21	35.54	35	4	16	182	67	149	115
15+93	31.97	1.57	21.04	55	6	45	237	74	203	163
15+94	0.00	0.00	0.00	1	0	0	238	74	204	163
16+00	0.00	0.00	0.00	0	0	0	238	74	204	163

EARTHWORK - TEMPORARY DRIVEWAY (CATEGORY 0010)

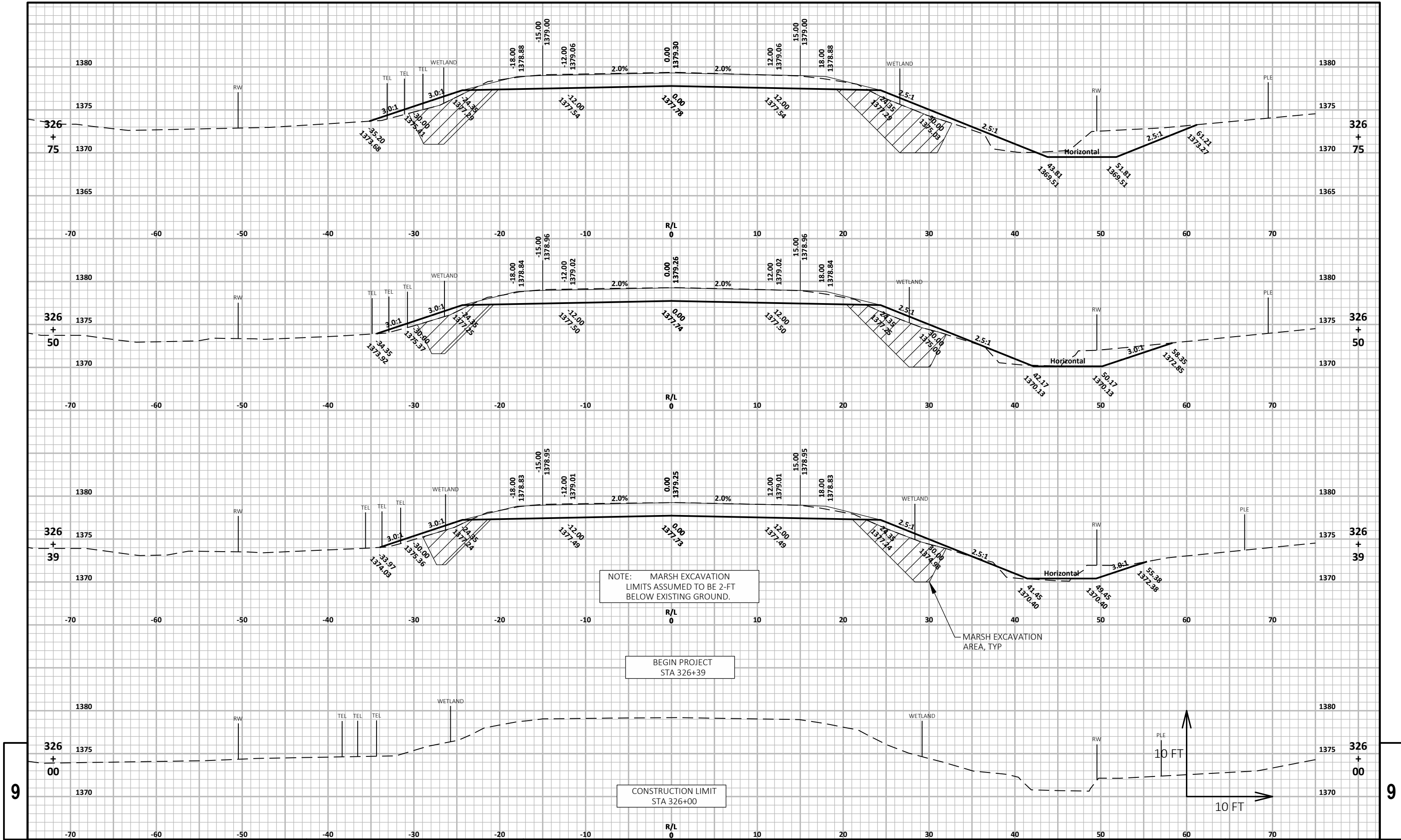
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			
	Cut	Fill	Marsh Exc	Cut	Fill	Marsh Exc	Cut	Expanded Fill	Expanded Marsh Backfill	Mass Ordinate
		Note 9		Note 1	Note 9		1.00 Note 1	1.25	1.20 Note 4	Note 10
100+16	2.28	0.19	12.78	0	0	0	0	0	0	0
100+26	0.00	25.95	12.65	0	5	5	0	6	6	0
100+50	0.00	28.55	9.82	0	24	10	0	36	18	0
100+75	0.00	14.69	12.93	0	20	11	0	61	30	0
101+00	0.00	11.45	11.80	0	12	11	0	76	44	0
101+25	0.00	9.59	11.07	0	10	11	0	89	57	0
101+50	5.33	0.12	0.00	2	4	5	3	94	63	3
101+65	4.67	0.43	0.00	3	0	0	6	94	63	6

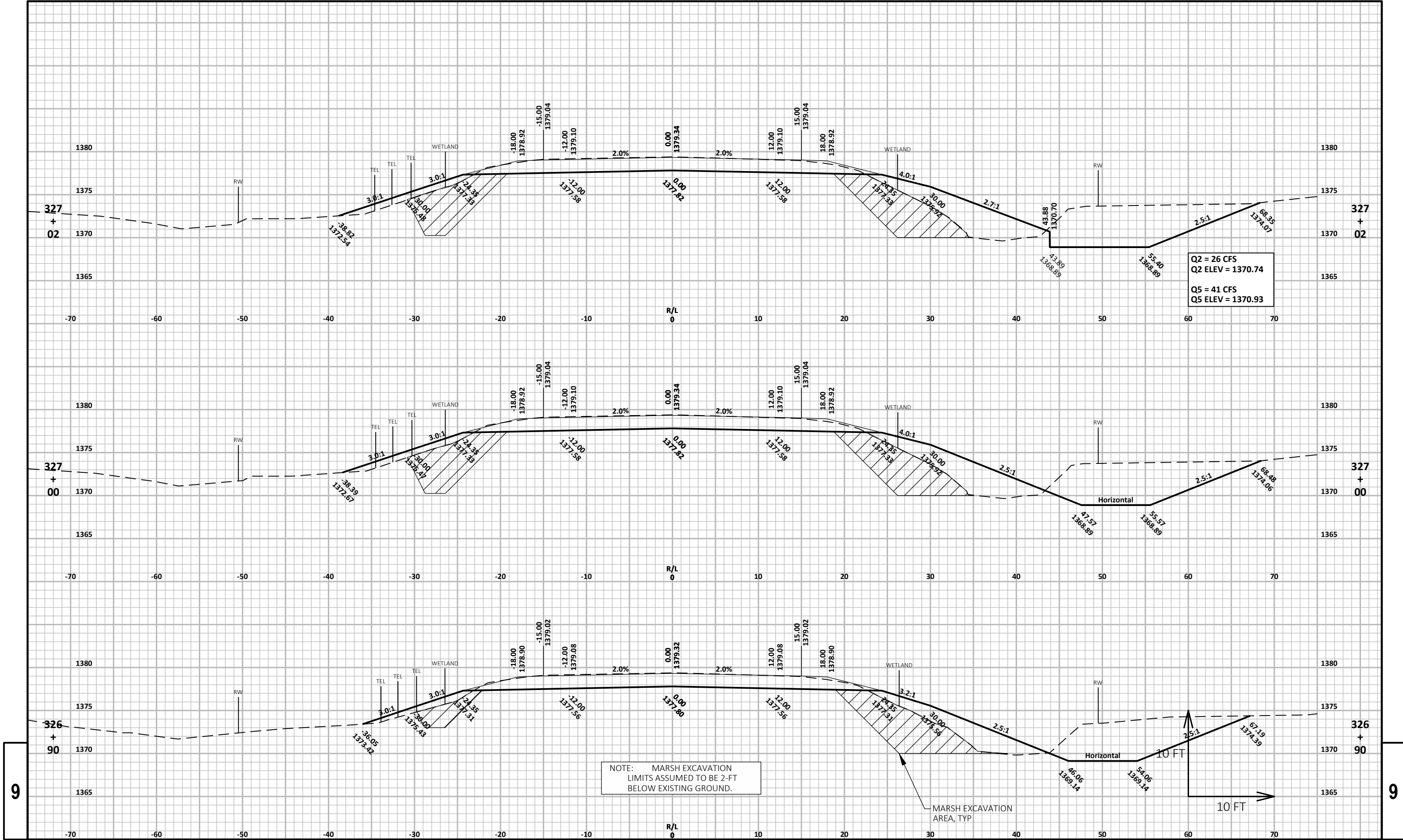
EARTHWORK - TEMPORARY DRIVEWAY REMOVAL(CATEGORY 0010)

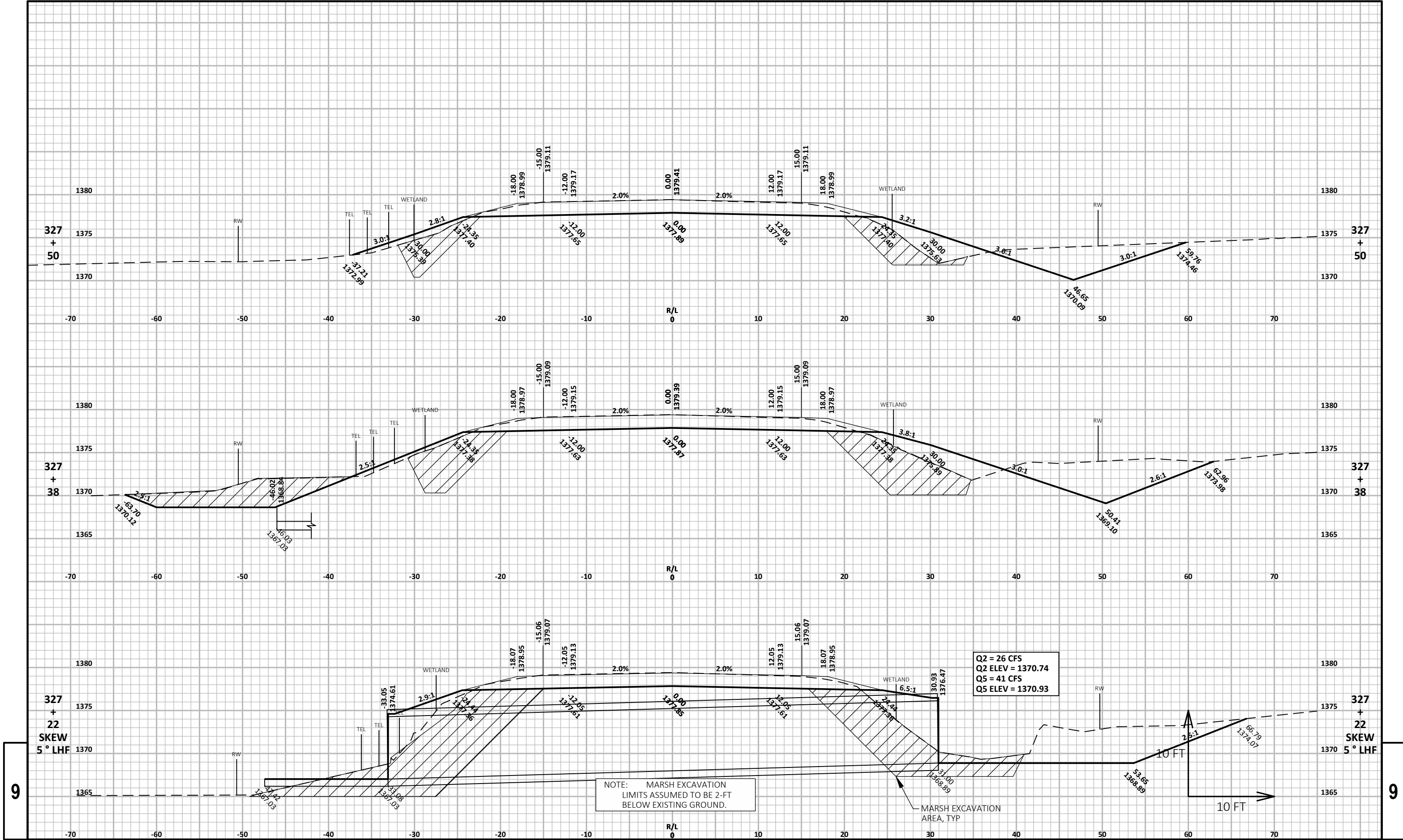
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			
	Cut	Fill	Marsh Exc	Cut	Fill	Marsh Exc	Cut	Expanded Fill	Expanded Marsh Backfill	Mass Ordinate
		Note 9		Note 1	Note 9		1.00 Note 1	1.25	1.20 Note 4	Note 10
100+16	25.77	12.78	0.00	0	0	0	0	0	0	0
100+26	51.40	12.65	0.00	14	5	0	14	6	0	14
100+50	51.17	9.82	0.00	46	10	0	60	18	0	46
100+75	40.42	12.93	0.00	42	11	0	102	32	0	42
101+00	36.05	11.80	0.00	35	11	0	138	46	0	35
101+25	33.46	11.07	0.00	32	11	0	170	59	0	32
101+50	12.92	0.00	0.00	21	5	0	191	65	0	191
101+65	13.23	0.00	0.00	7	0	0	199	65	0	199

Notes:	
1 - Cut	Cut includes Salvaged/Unusable Pavement material
Salvaged/Unusable Pavement Material	This does not show up in cross sections, but is included in earthwork calculations.
3 - Fill	Does not include Unusable Pavement Exc volume
4 - Expanded Marsh Backfill	Will be backfilled with Backfill Granular Grade 2 (or Cut, or Borrow if approved by the engineer). Marsh Excavation assumed to be wasted.
8 - Mass Ordinate	If Marsh to be backfilled with Granular: [Mass Ordinate = Cut - Expanded Fill]. Does not include Marsh Excavation
9 - Fill	Fill for Temporary Driveway to be Backfill Granular Grade 2 (Or Borrow if approved by the engineer).
10 - Mass Ordinate	Mass Ordinate = Cut (Does not include Marsh Excavation or Fill).

* Table does not include pipe transition excavation and backfill.







PROJECT NO: 1009-44-67

HWY: STH 64

COUNTY: LINCOLN

CROSS SECTIONS: STH 64 (C-35-63)

SHEET

E

FILE NAME : F:\TR\JOBS\E2271A17\CIVIL 3D 2016 STH 64 WEST\SHEETPLAN\10094437-090201-XS.DWG
LAYOUT NAME - 10094467-090203-XS

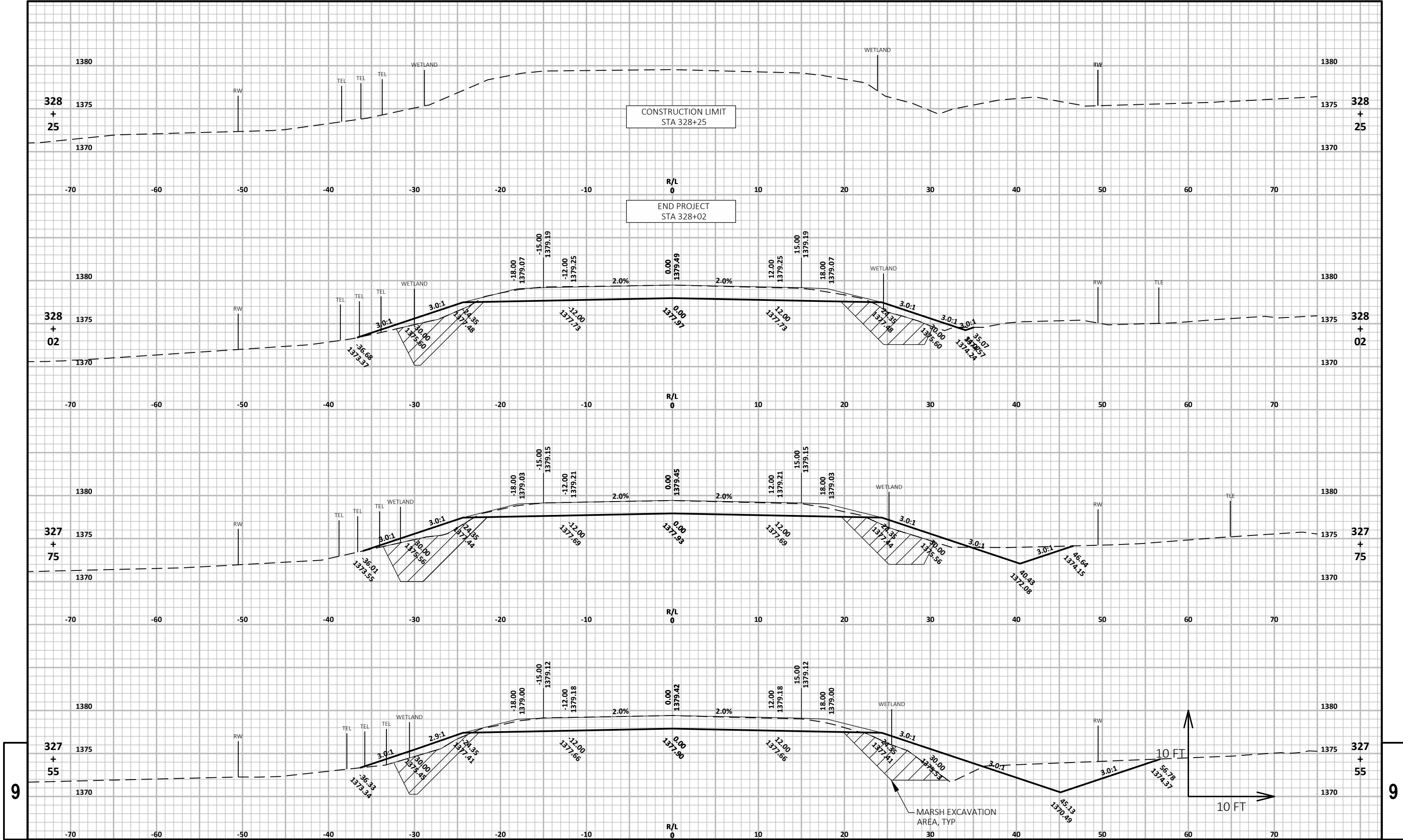
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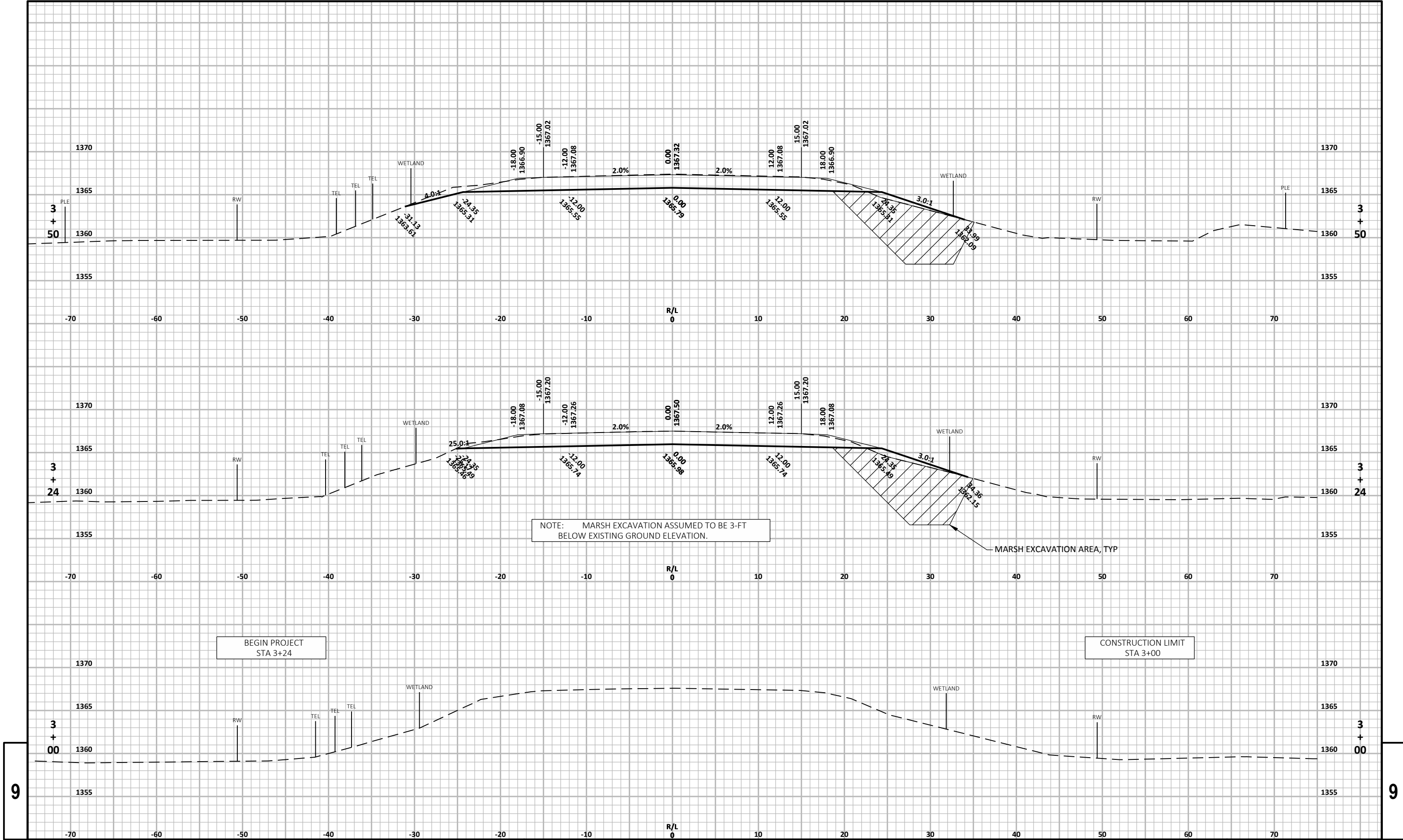
PLOT BY : JAIRO MAZARIEGOS

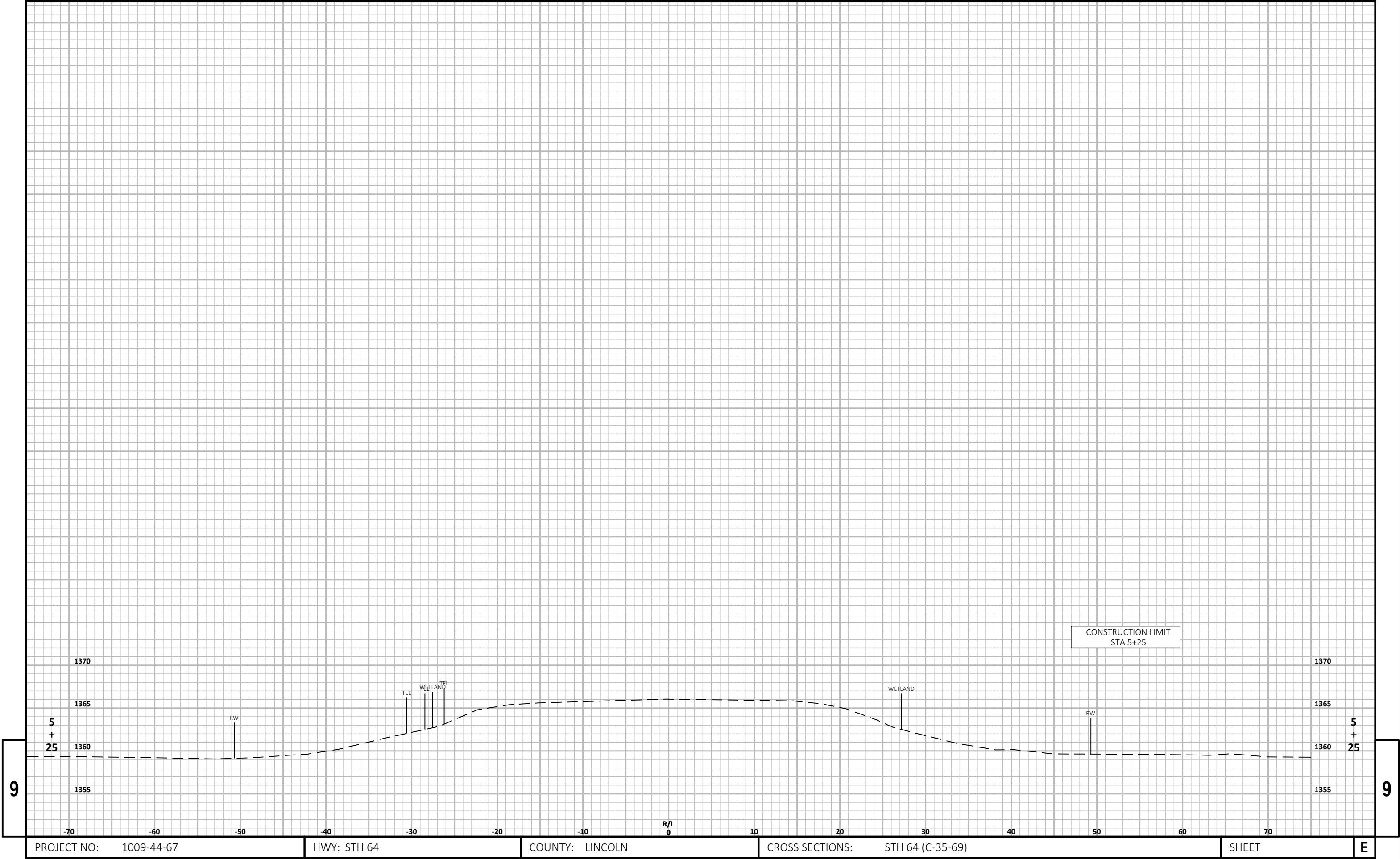
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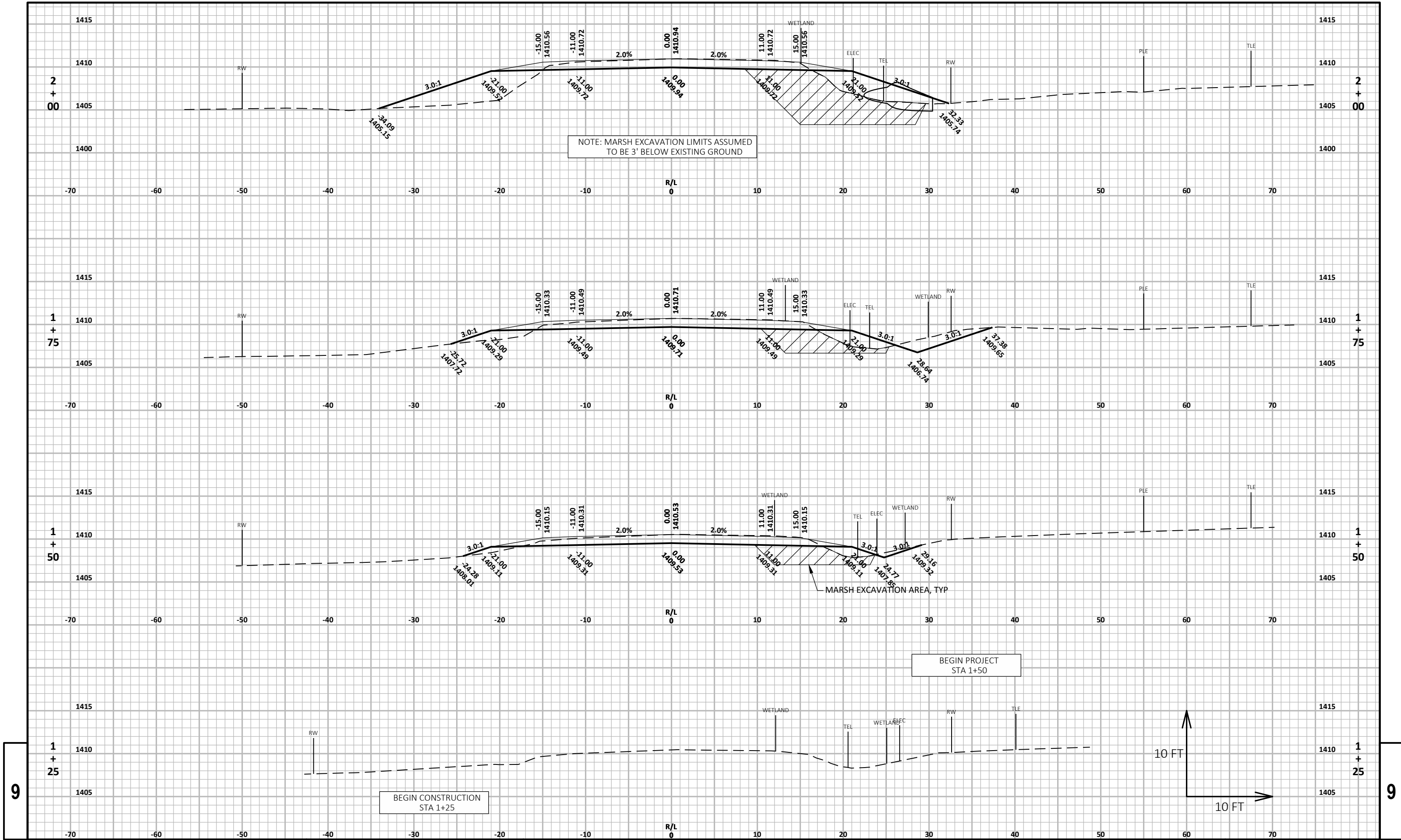
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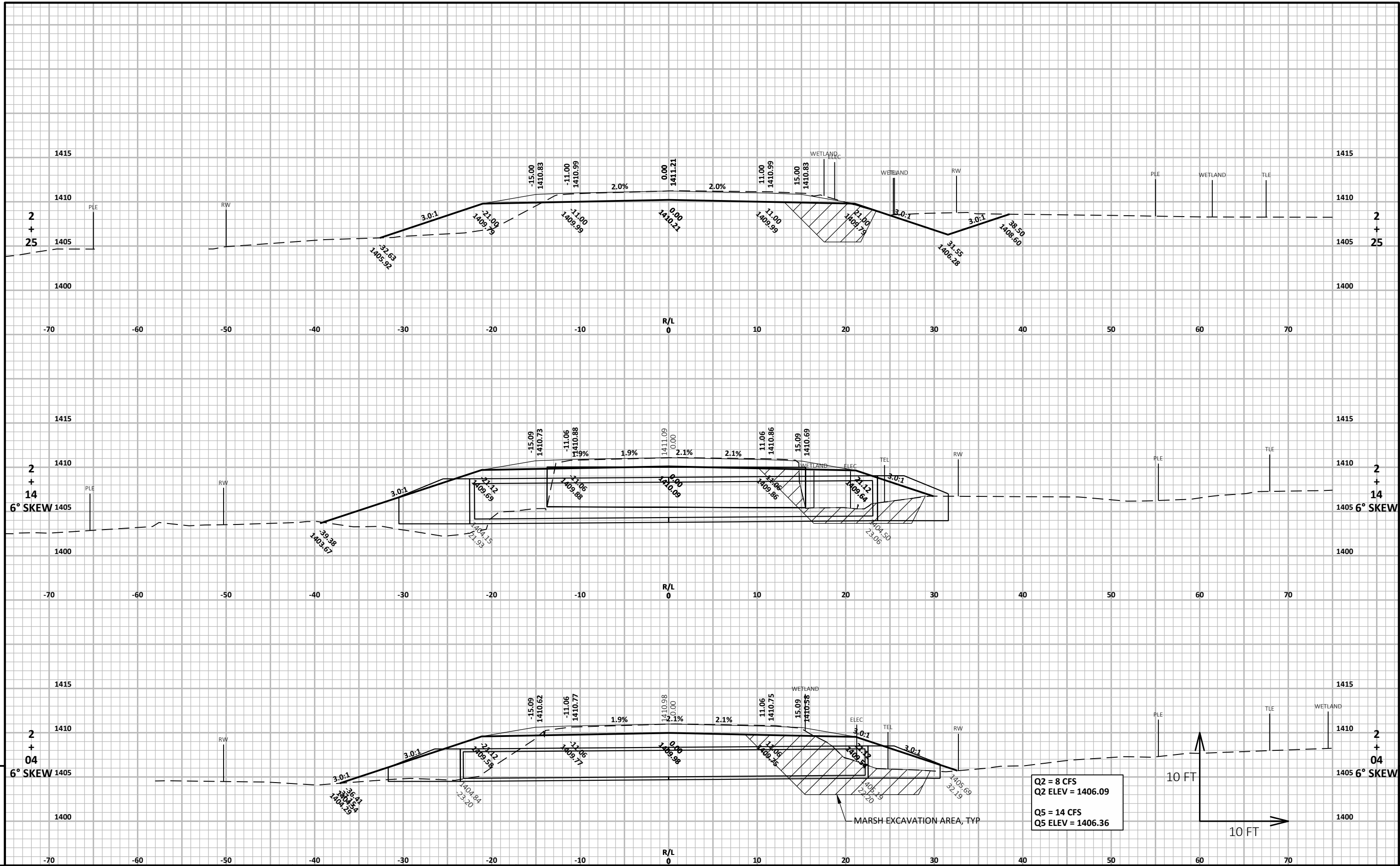
WISDOT/CADDs SHEET 49

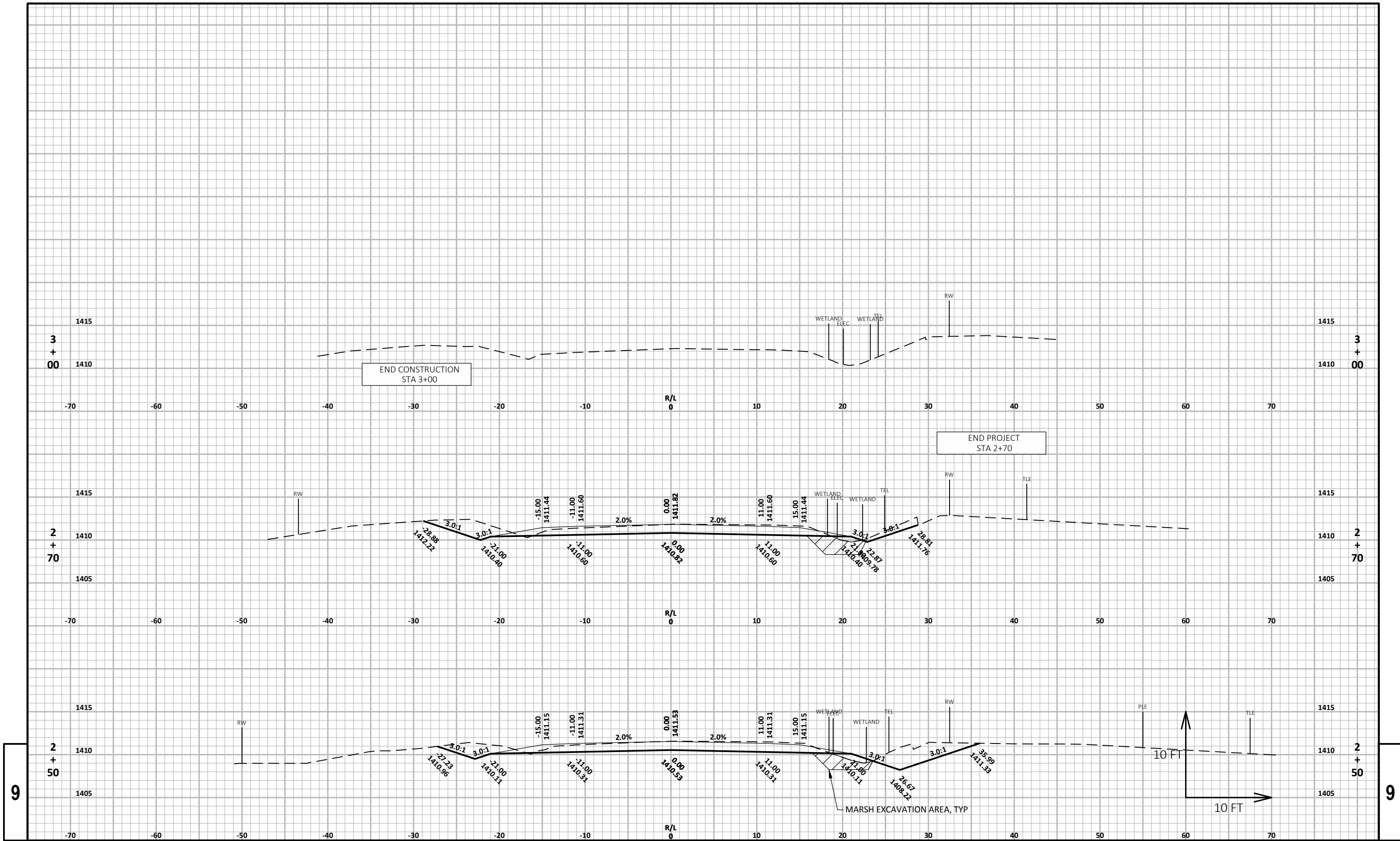


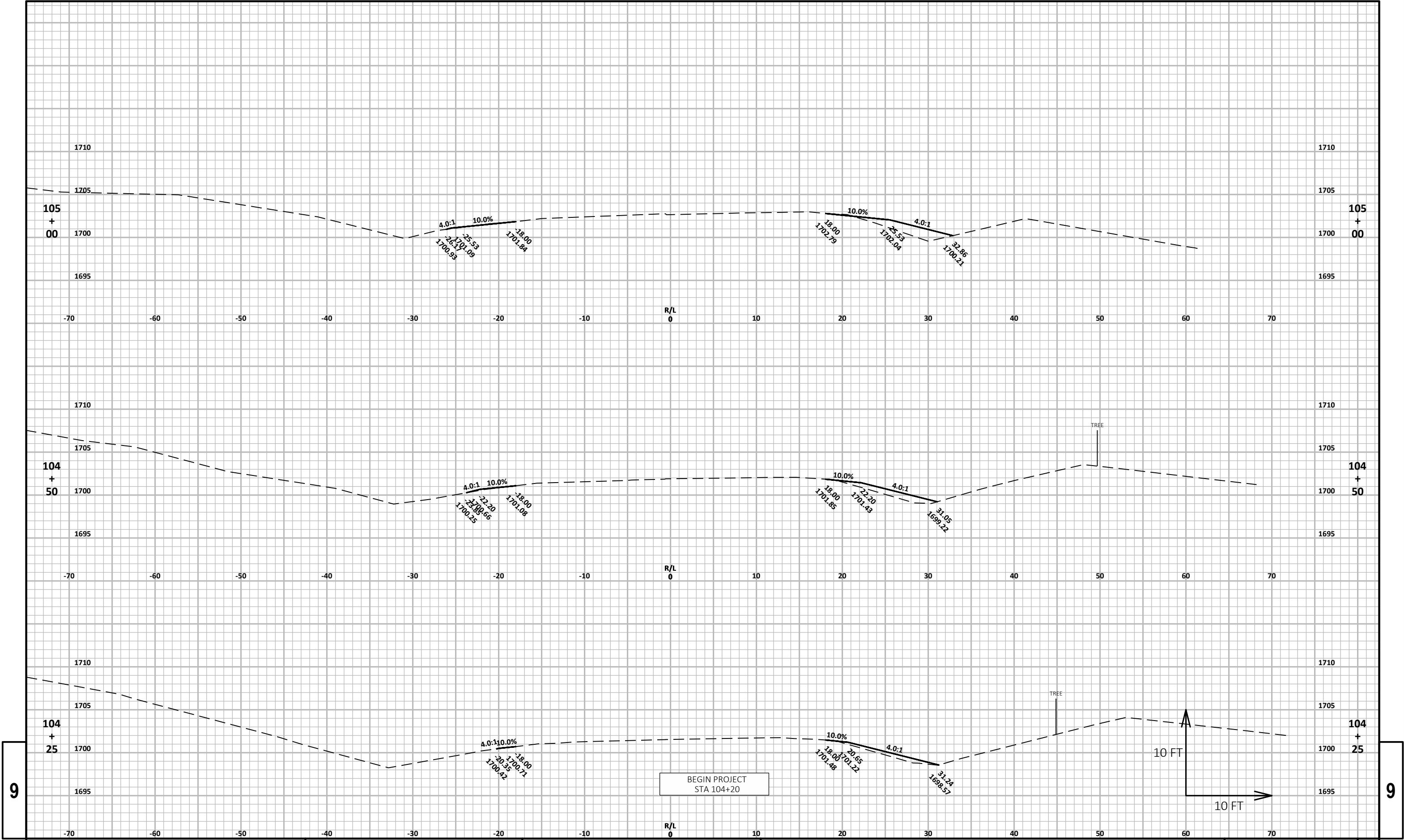


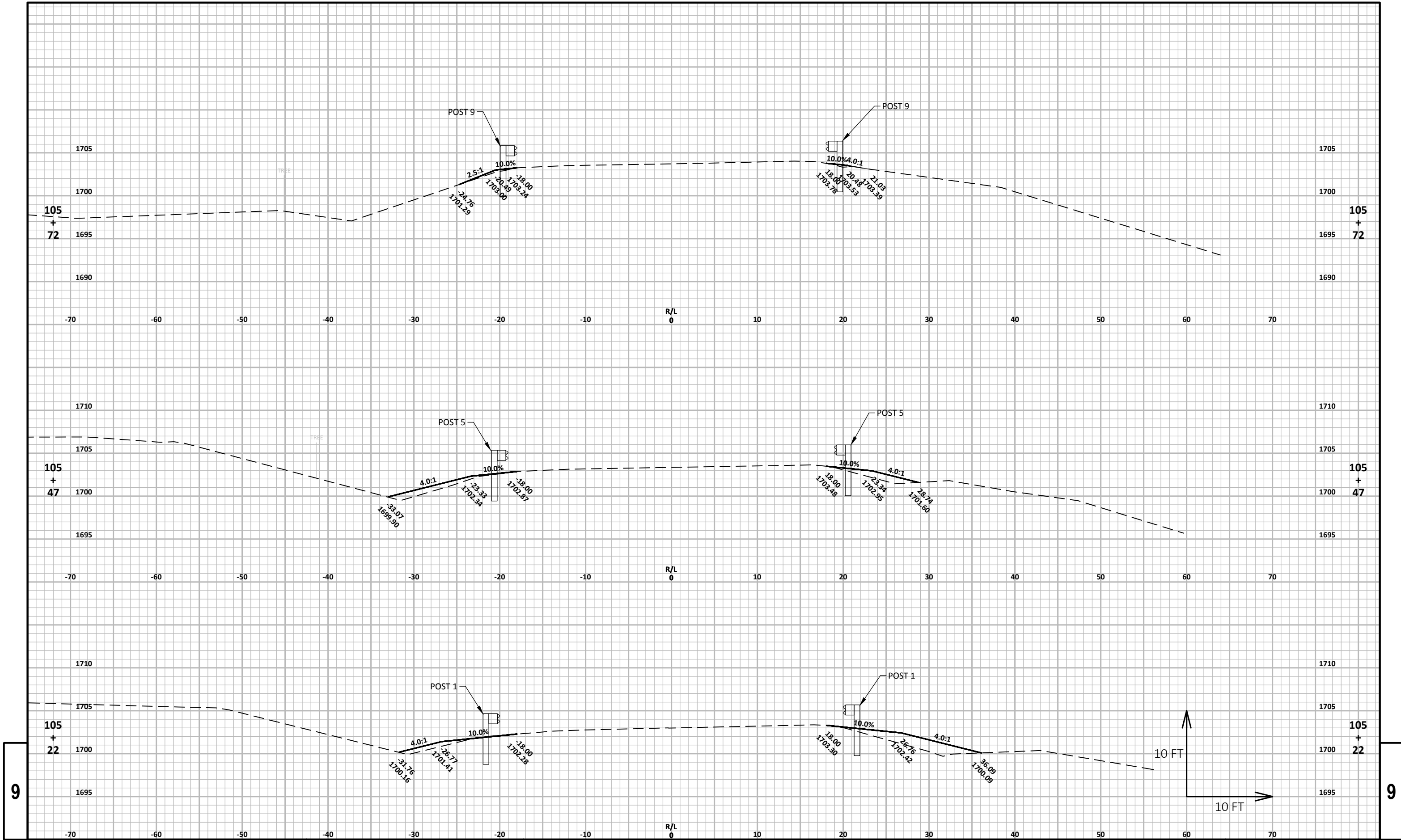












PROJECT NO: 9216-07-61

HWY: STH 86

COUNTY: PRICE

CROSS SECTIONS: STH 86 (500860200)

SHEET

E

FILE NAME : F:\TR\JOBS\E2271A17\CIVIL 3D 2016 STH 86\SHEETS\PLAN\92160761-090201-XS.DWG
LAYOUT NAME - 92160761-090235-XS

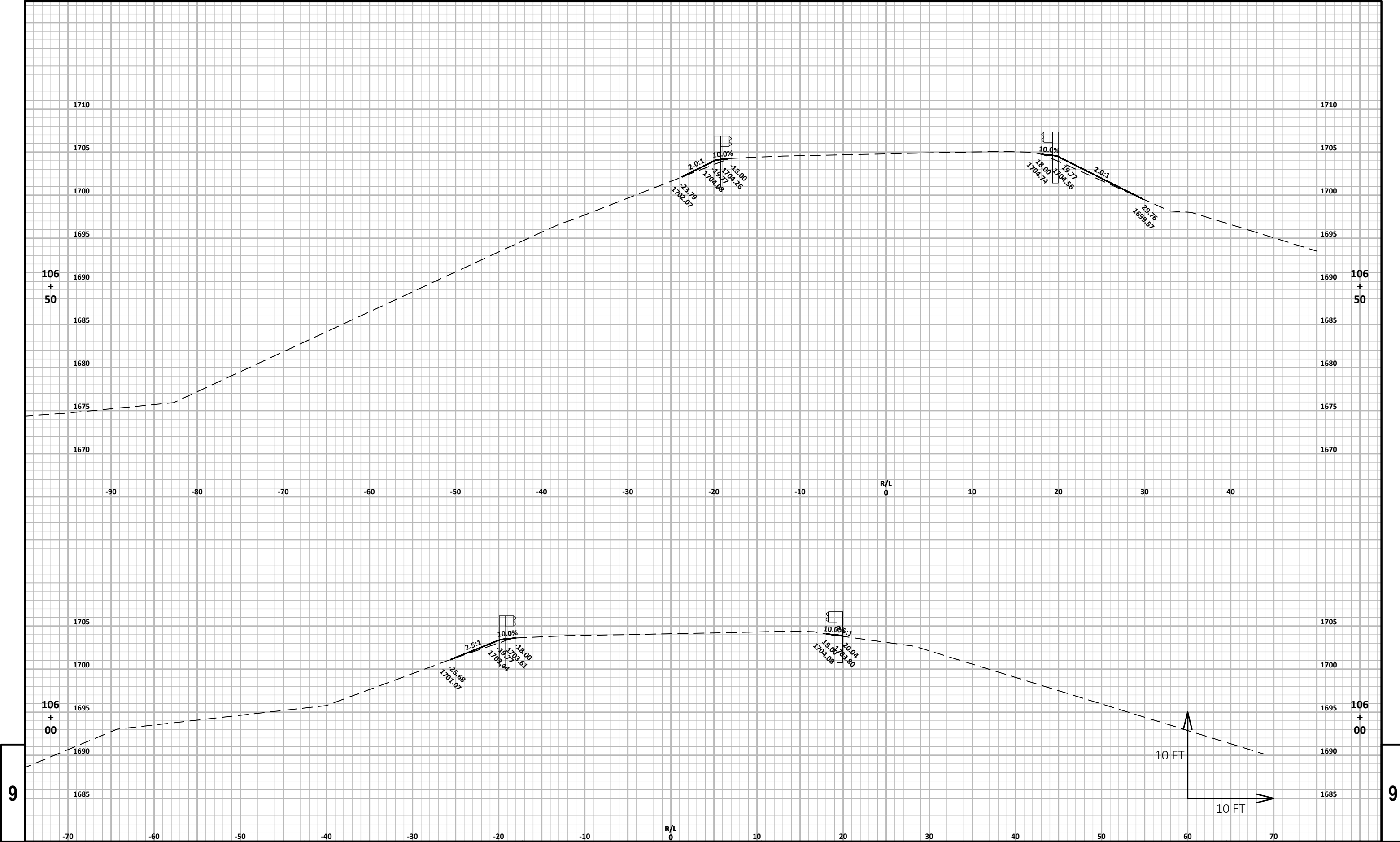
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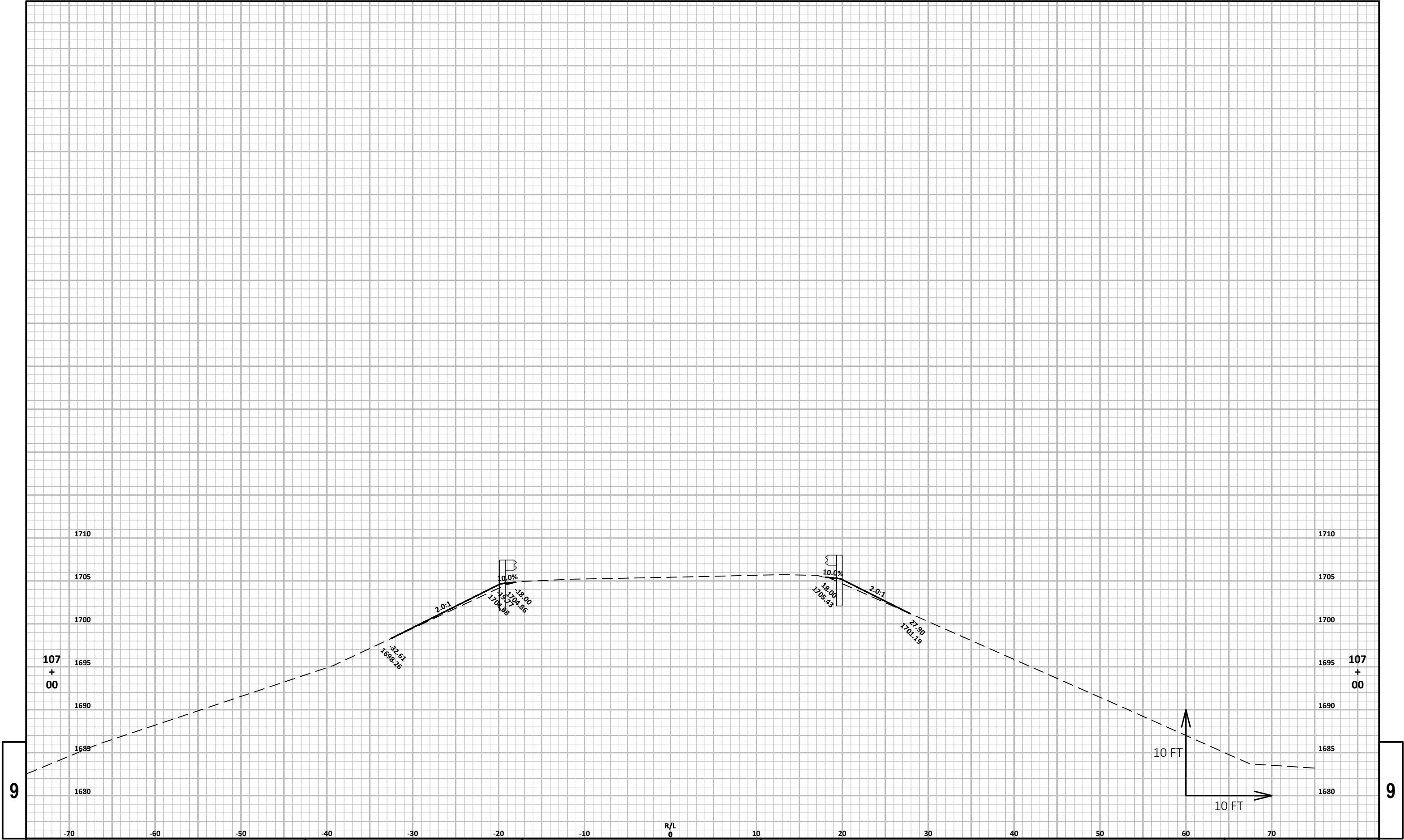
PLOT BY : JAIRO MAZARIEGOS

PLOT NAME :

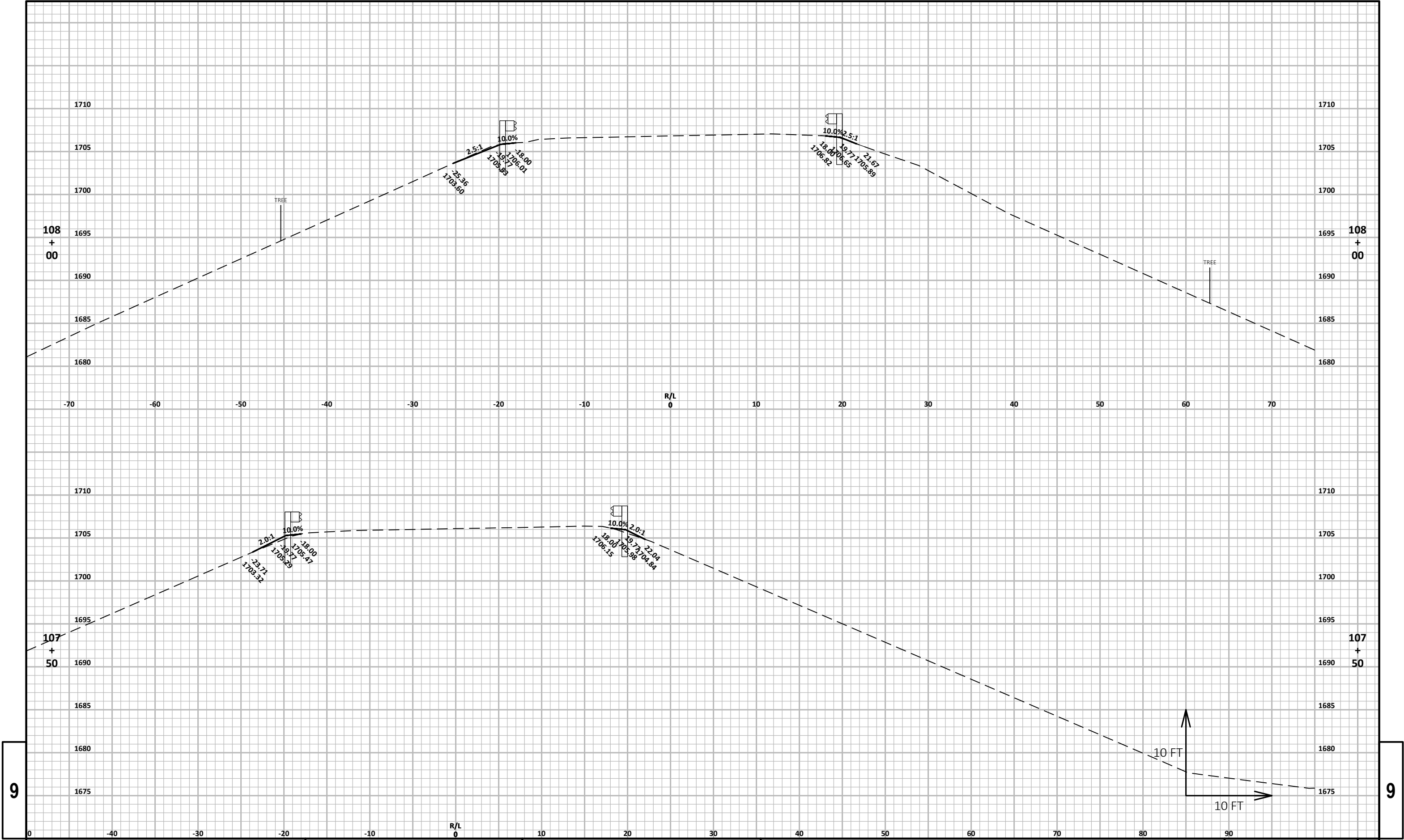
PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDs SHEET 49





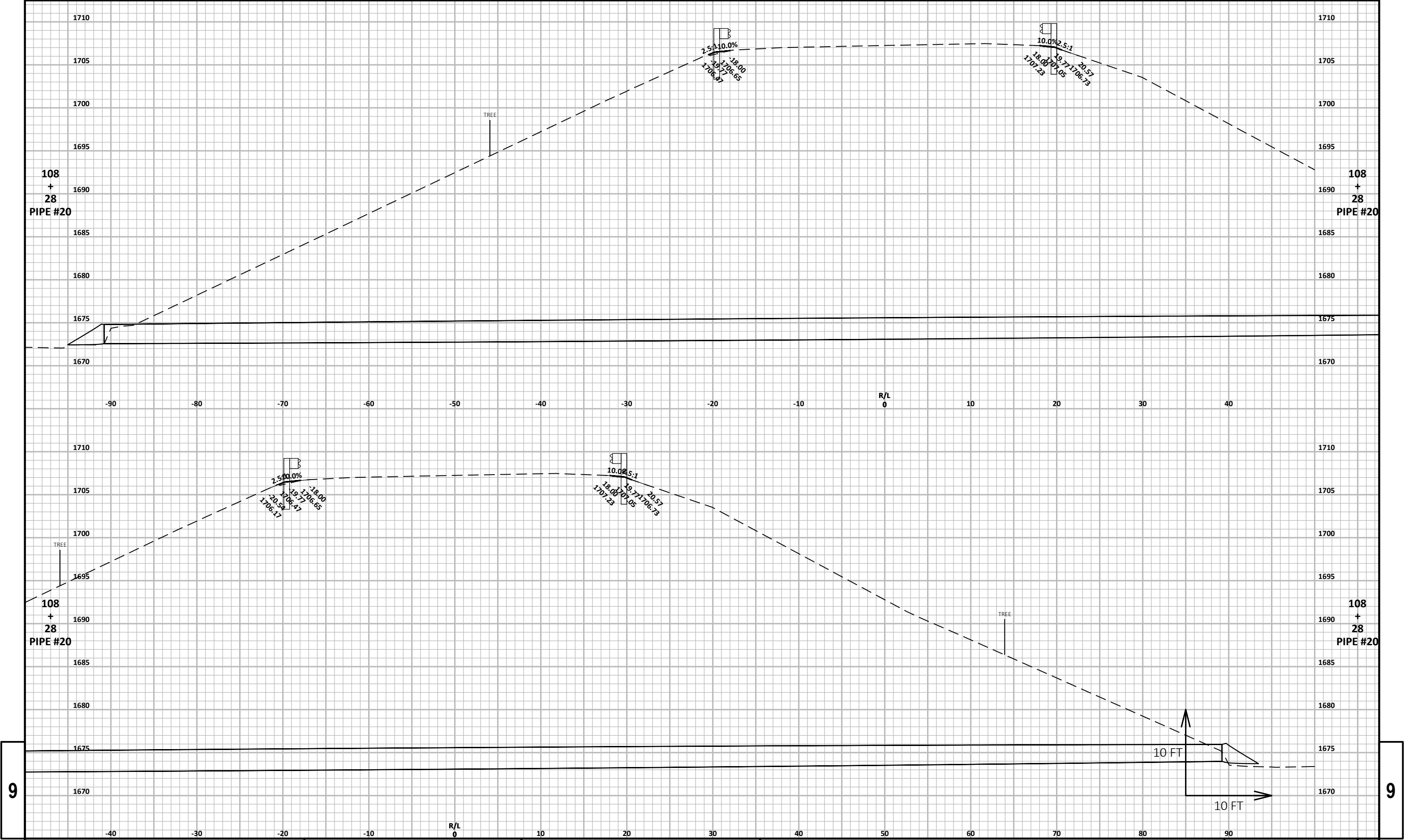
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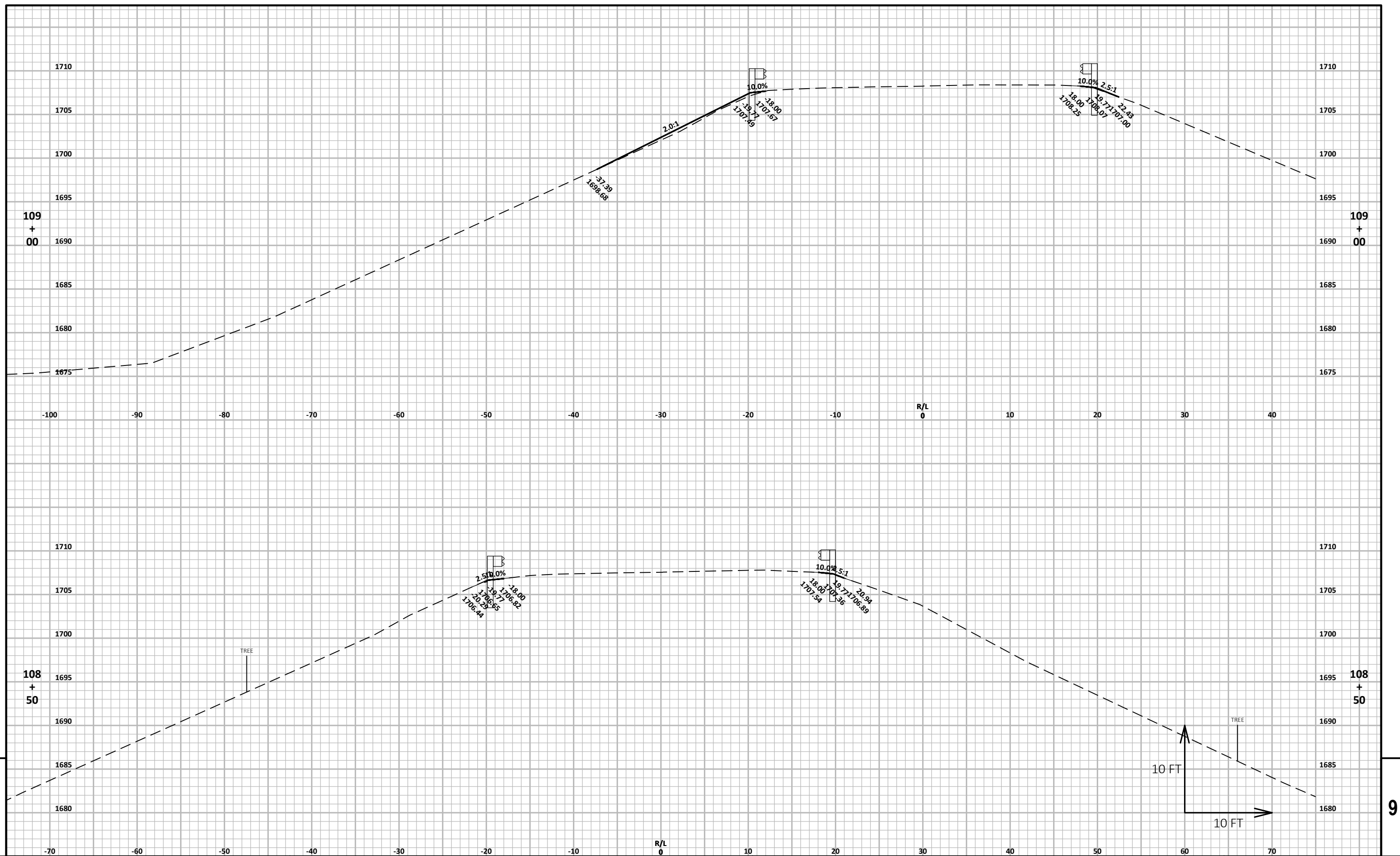
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PROJECT NO: 9216-07-61	HWY: STH 86	COUNTY: PRICE	CROSS SECTIONS: STH 86 (500860200)	SHEET	E
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PROJECT NO:	9216-07-61
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HWY: STH 86

COUNTY:	PRICE
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CROSS SECTIONS: STH 86 (500860200)

SHEET

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FILE NAME : F:\TR\JOBS\E2271A17\CIVIL 3D 2016 STH 86\SHEETSPLAN\92160761-090201-XS.DWG
LAYOUT NAME - 92160761-090242-xs

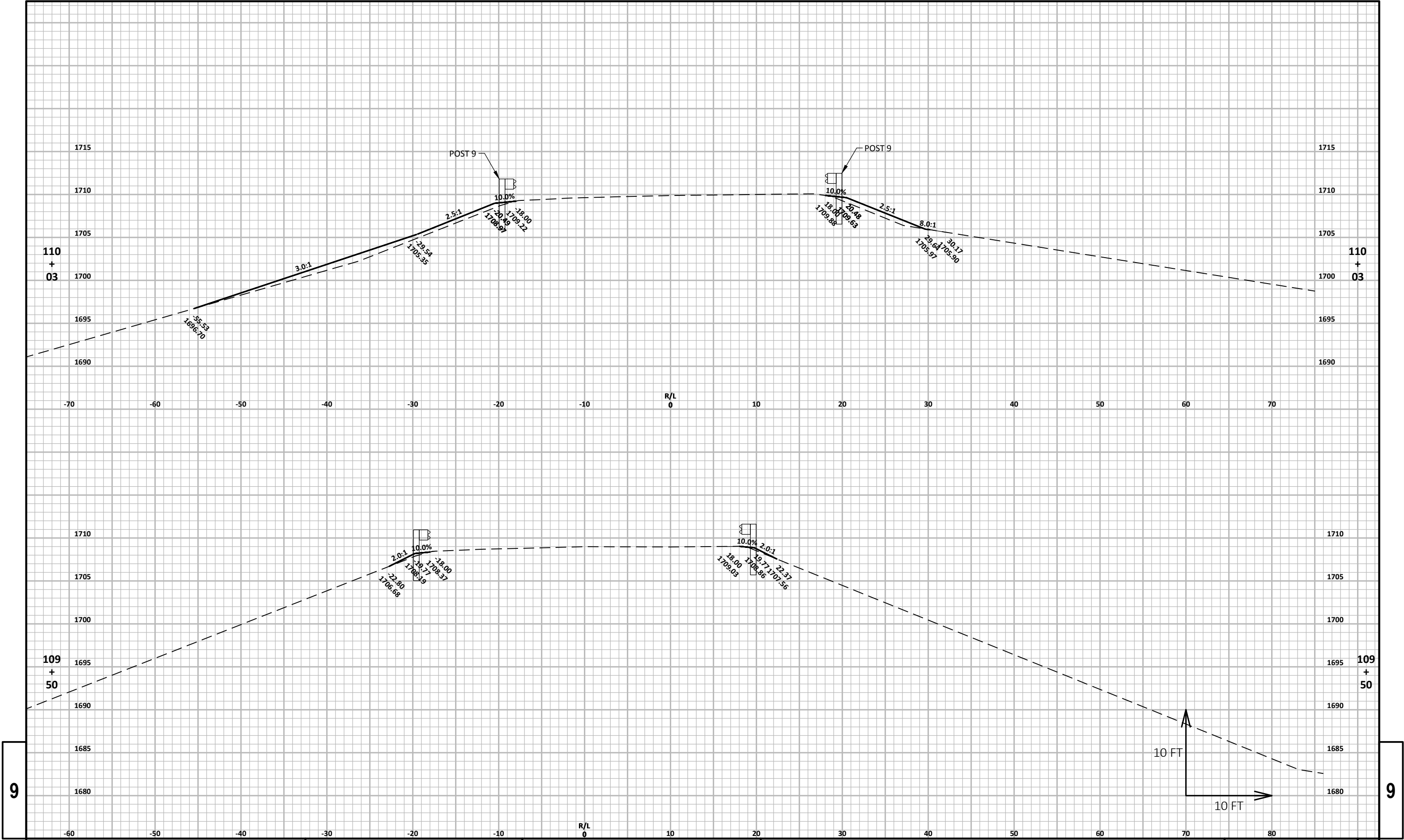
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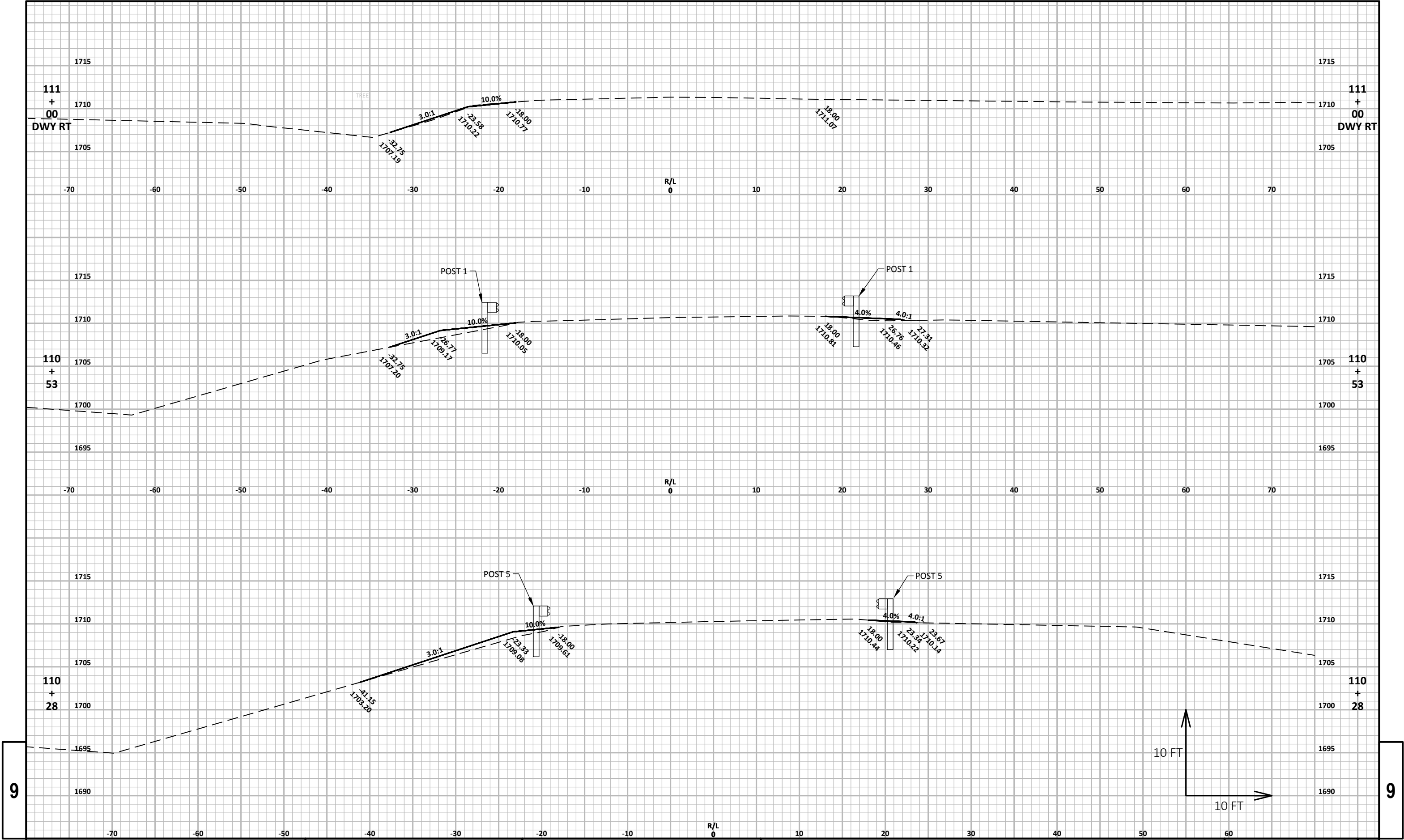
PLOT BY : JAIRO MAZARIEGOS

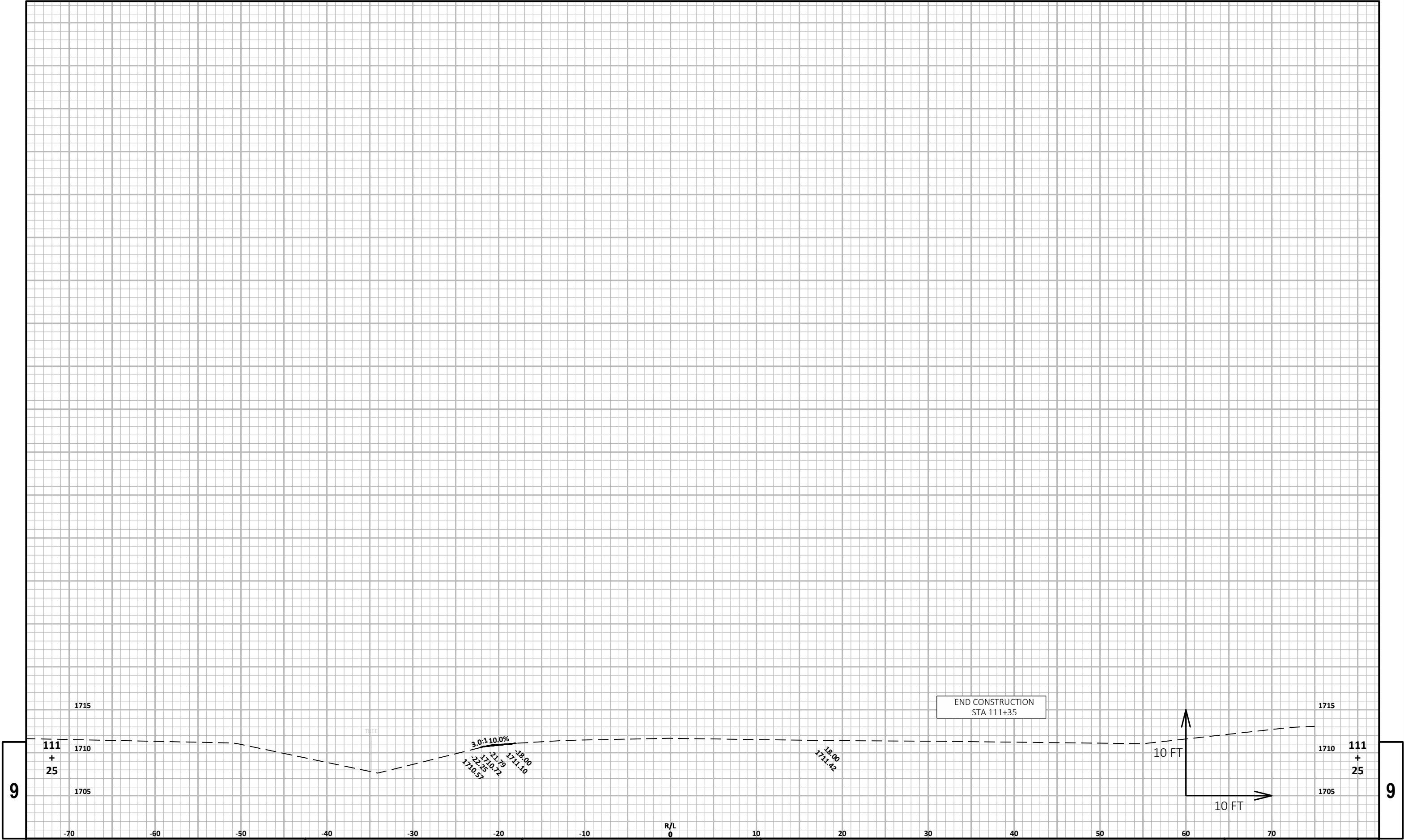
PLOT NAME :

PLOT SCALE: 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

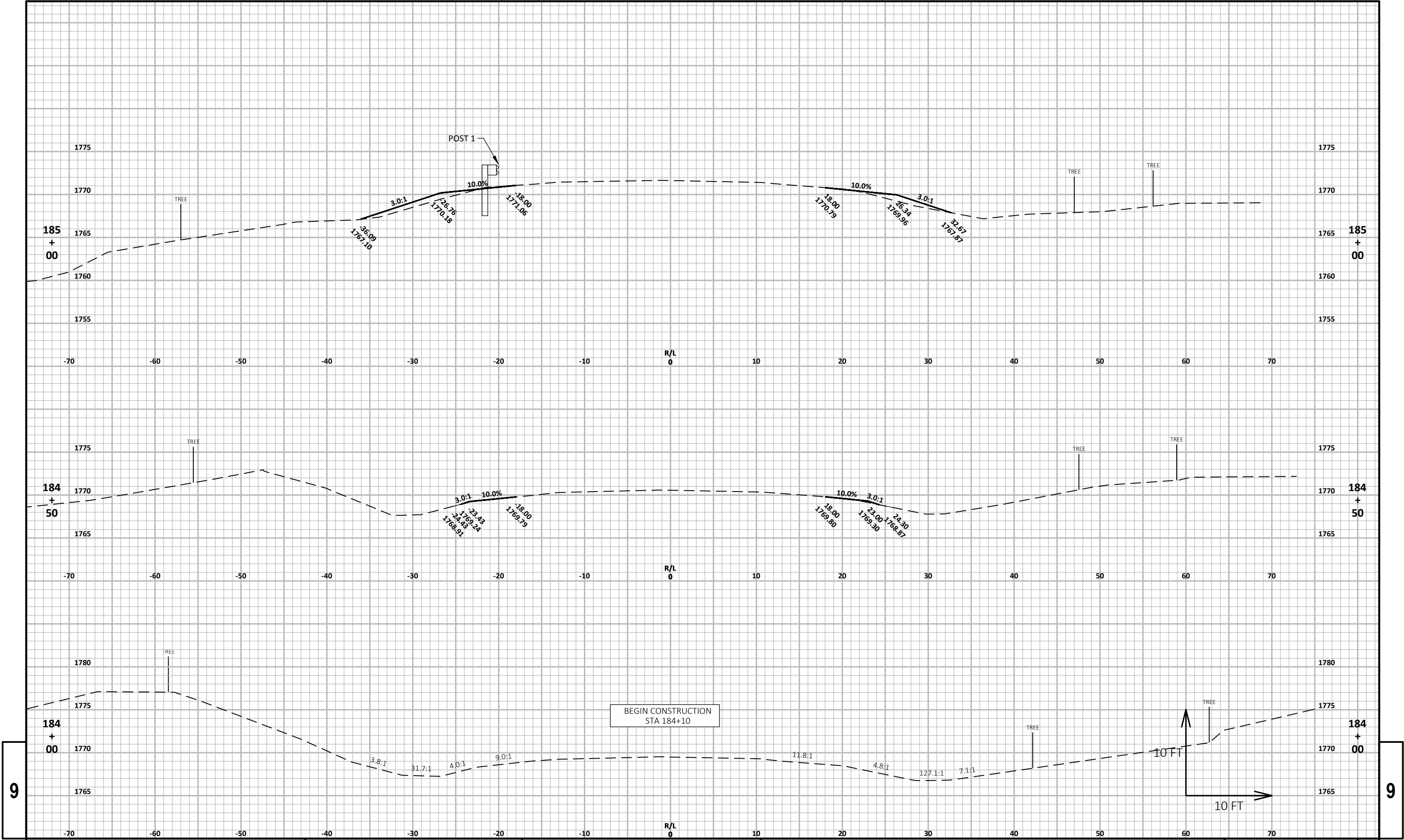
WISDOT/CADDS SHEET 49

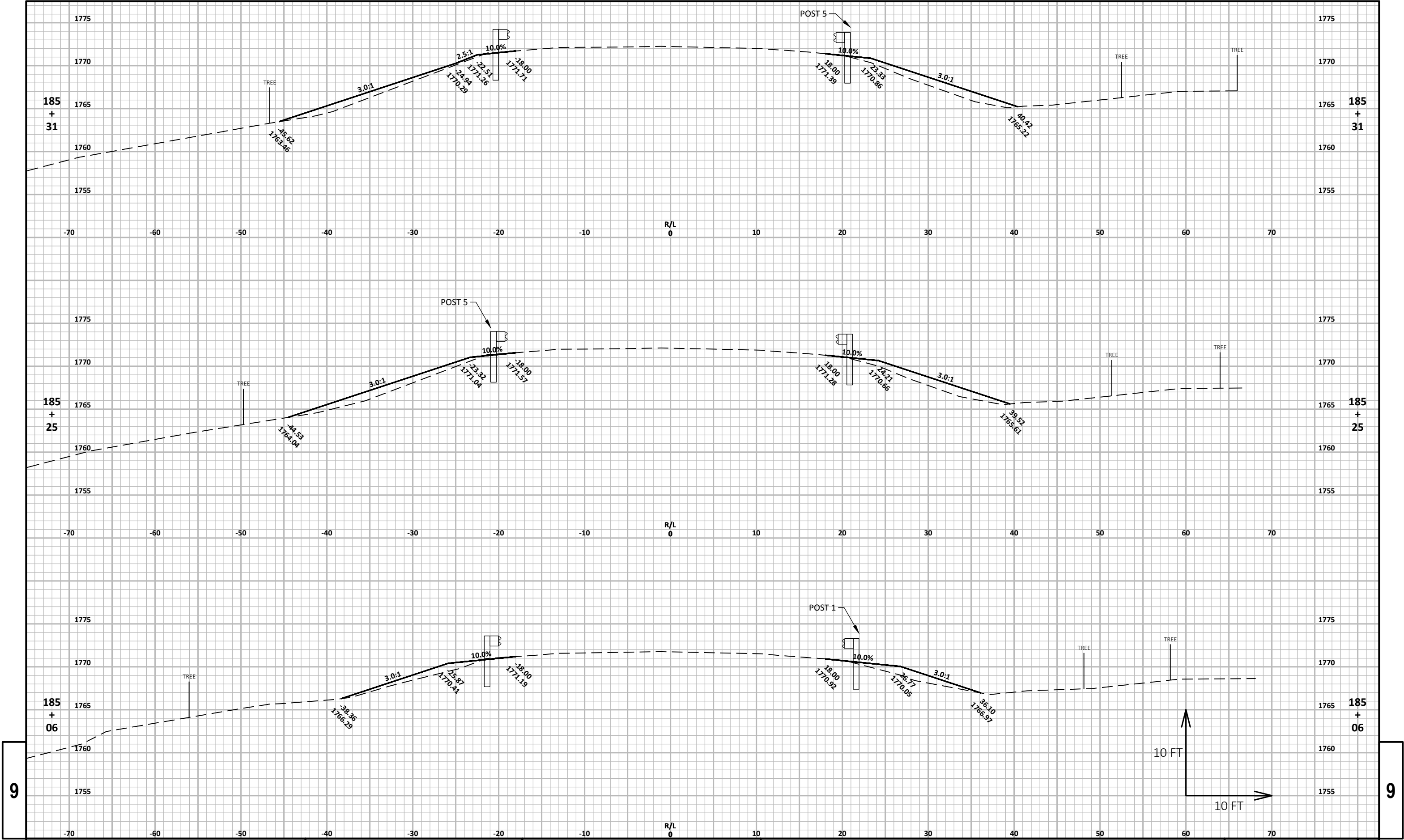


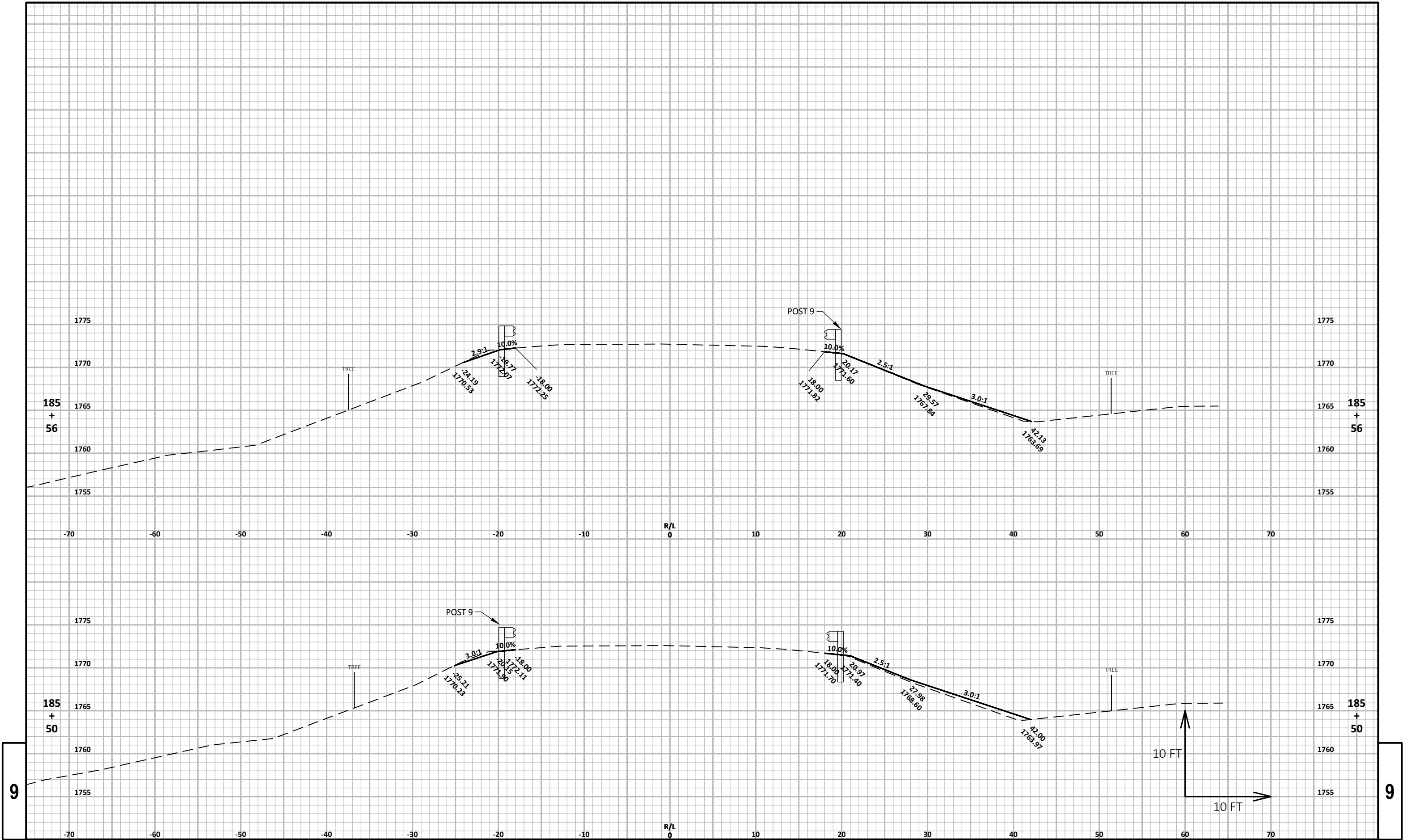


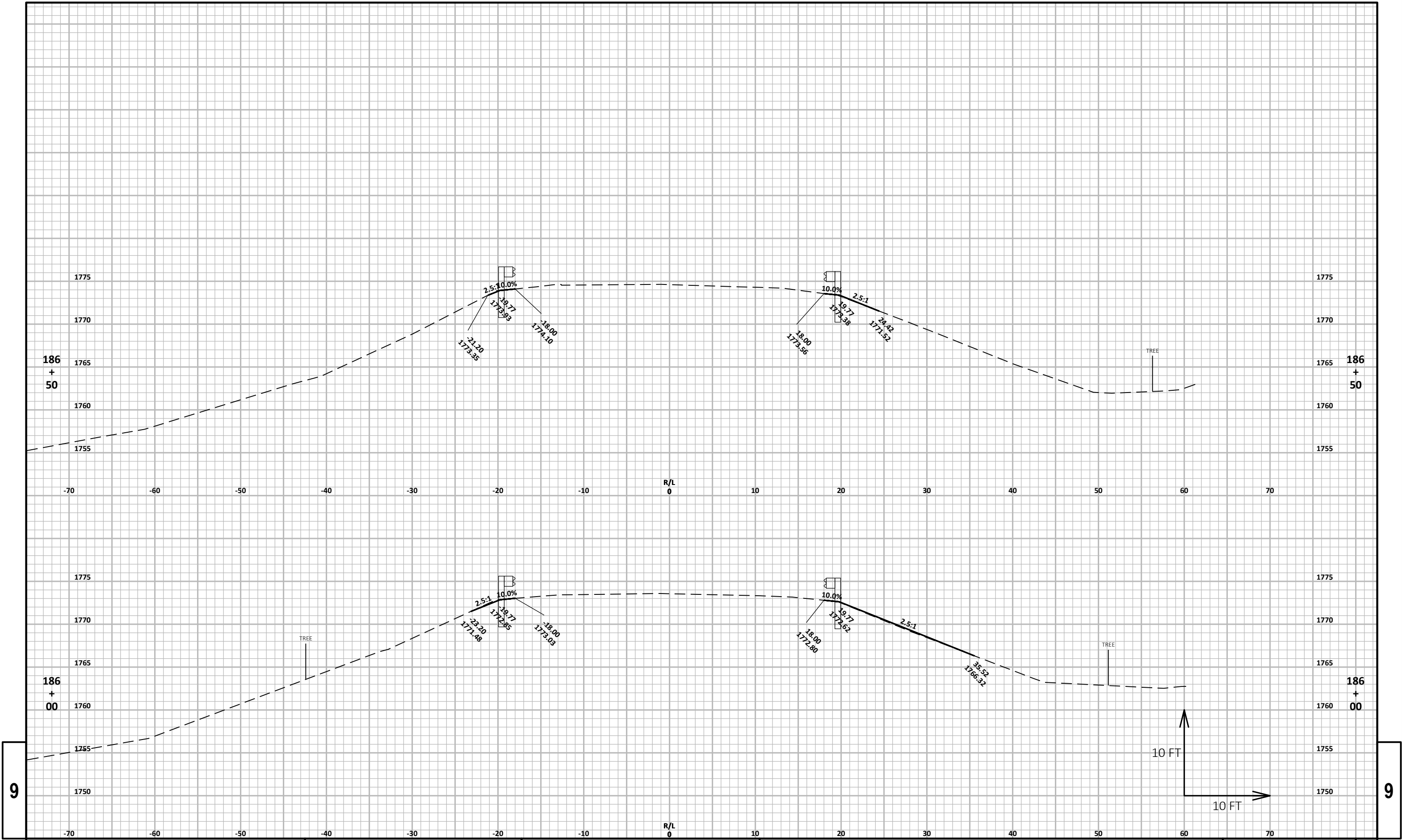


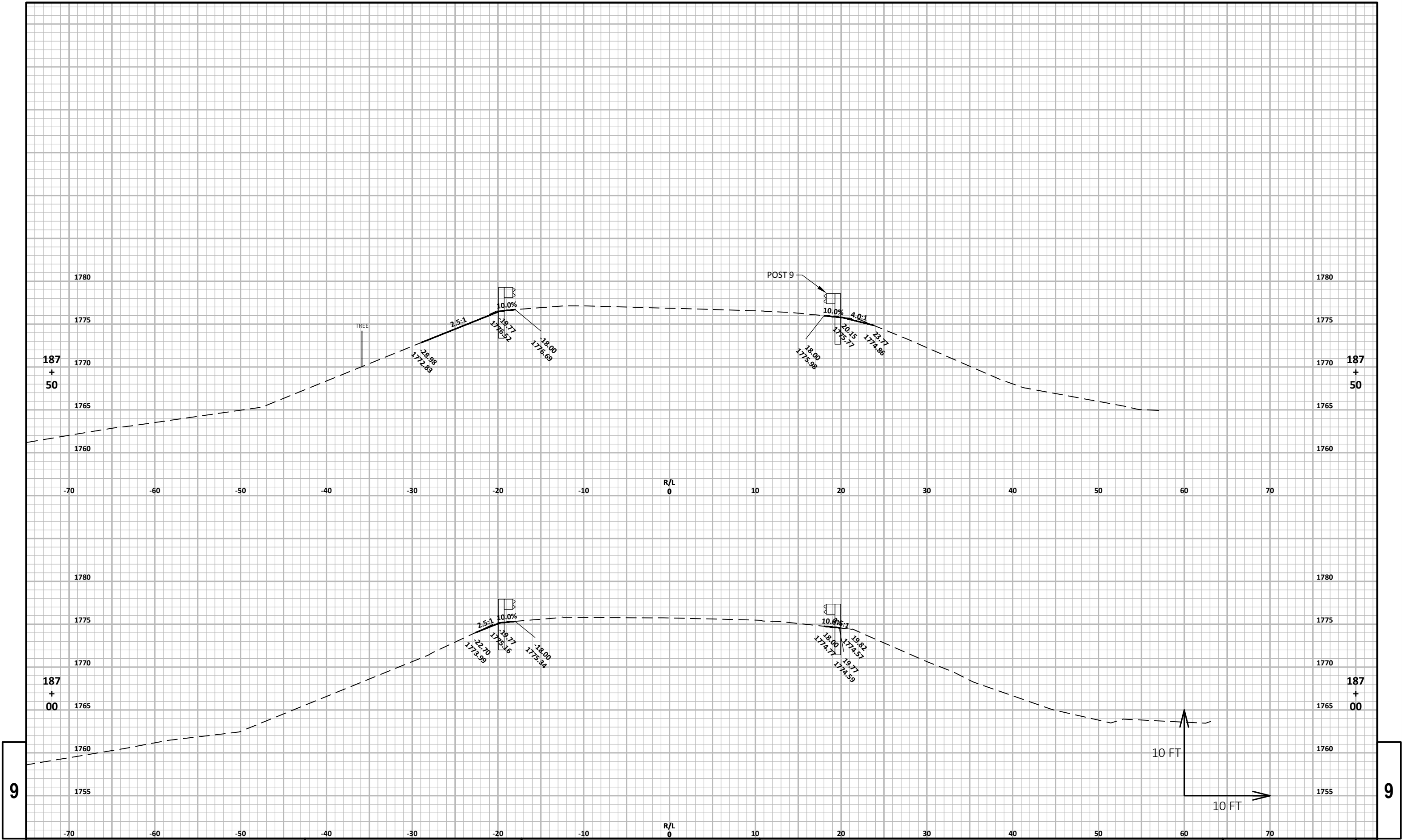
PROJECT NO:	9216-07-61	HWY:	STH 86	COUNTY:	PRICE	CROSS SECTIONS:	STH 86 (500860200)	SHEET	E
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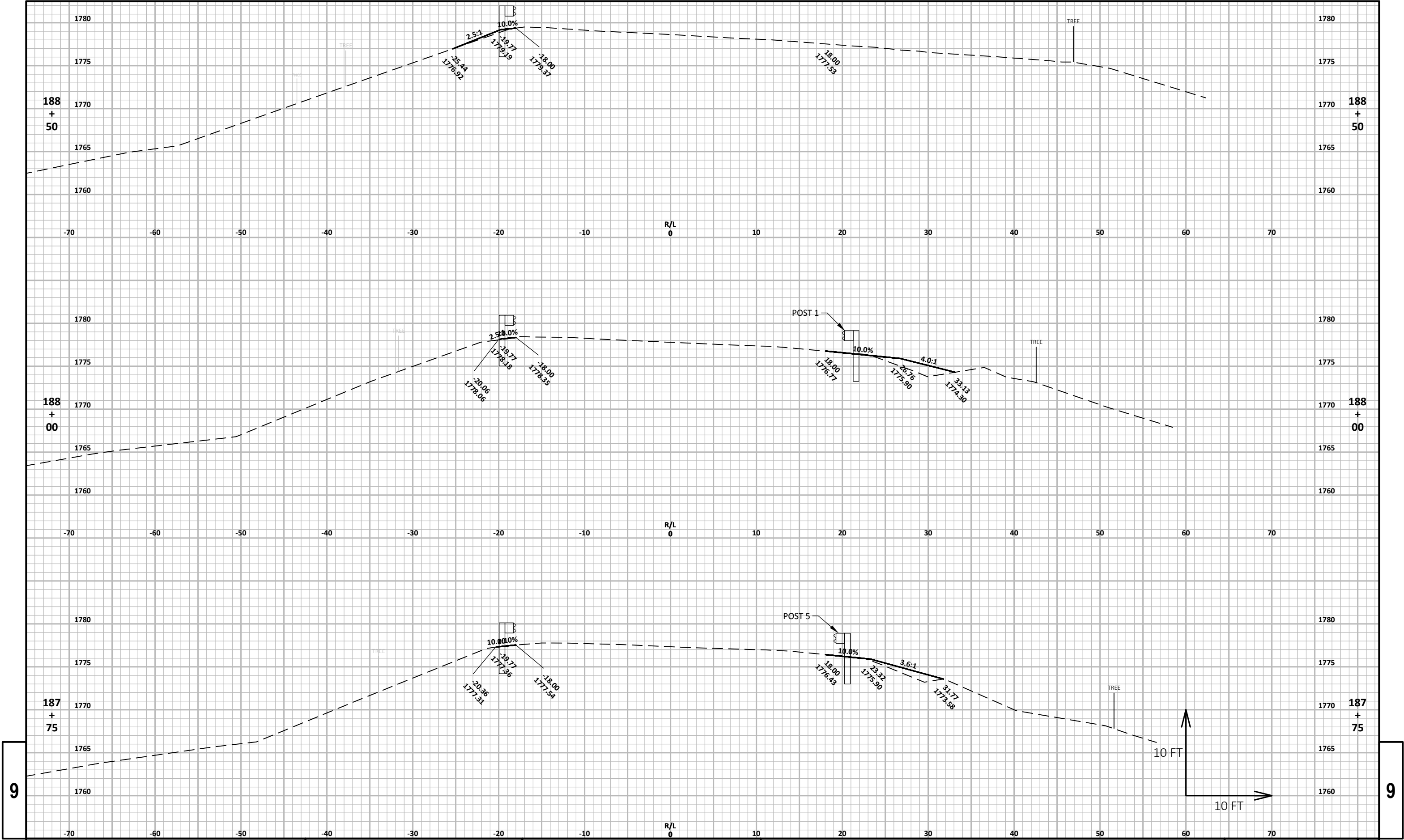


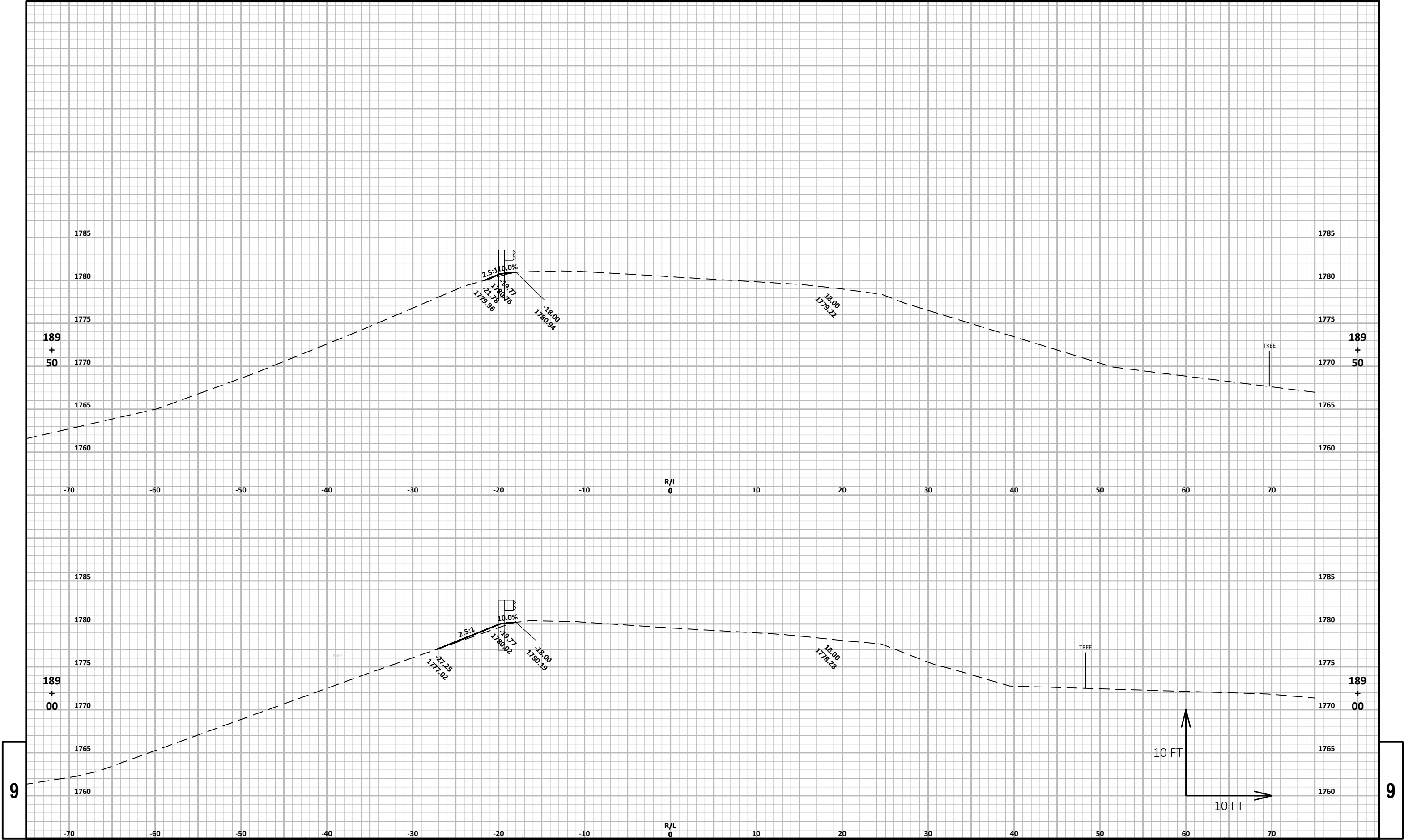


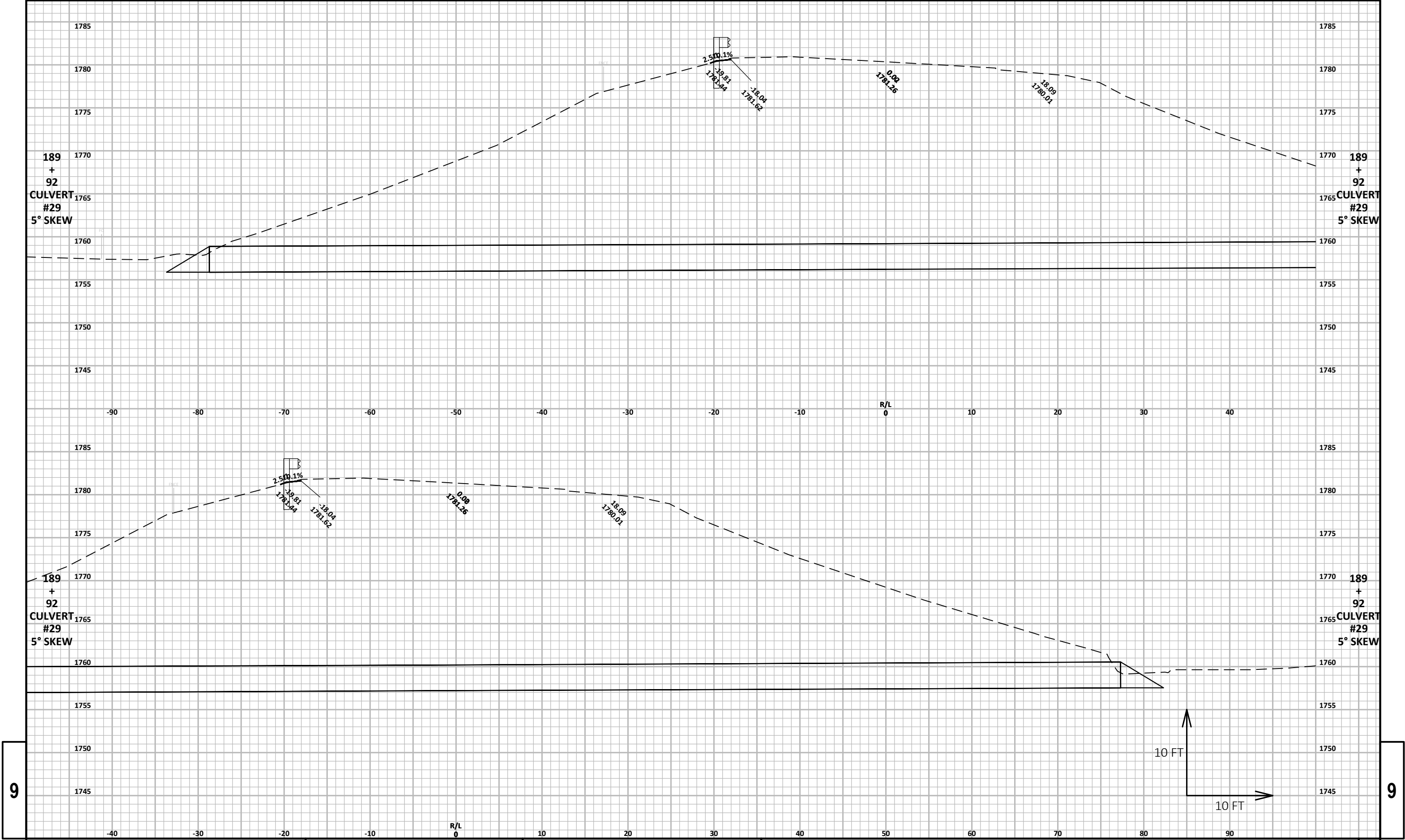








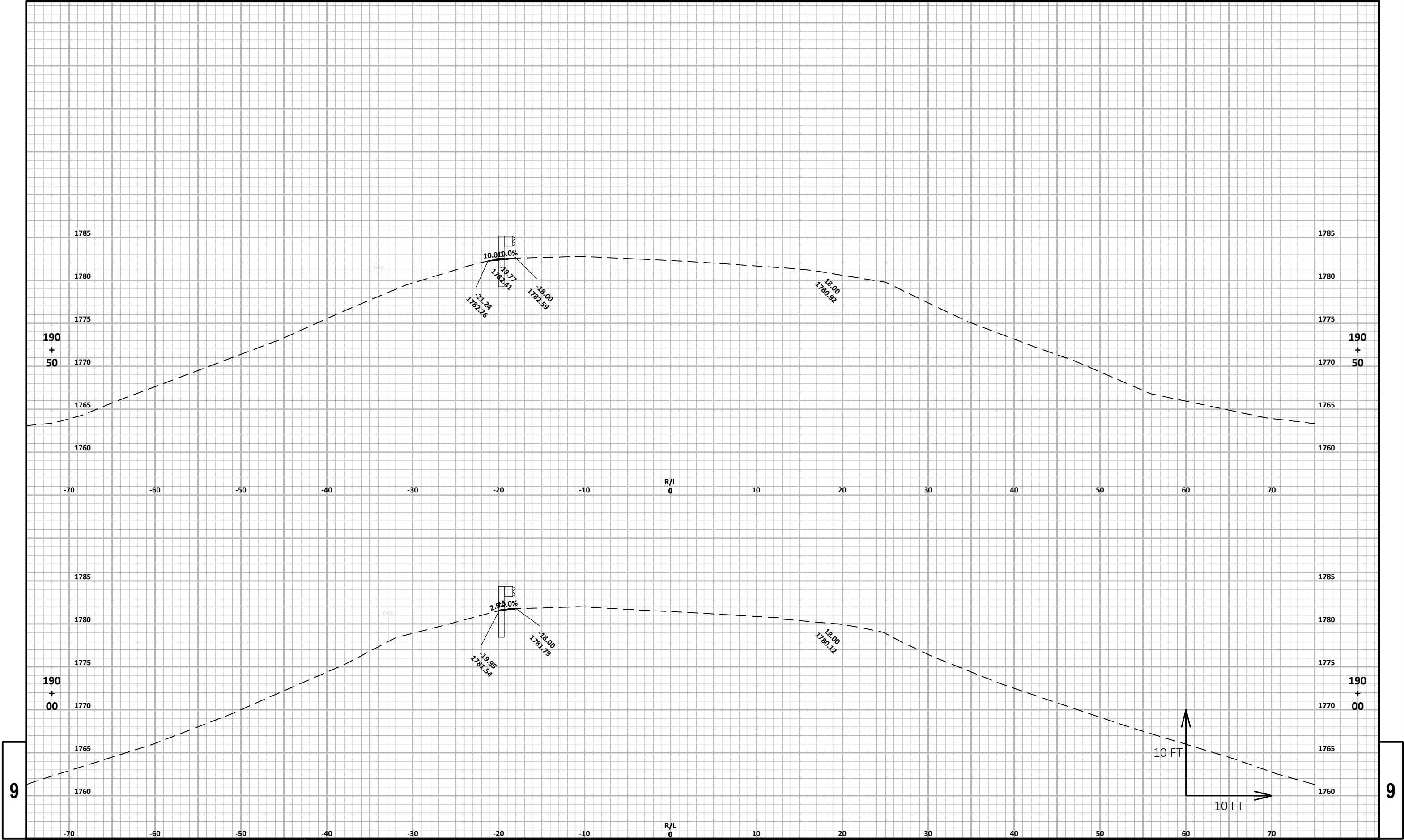


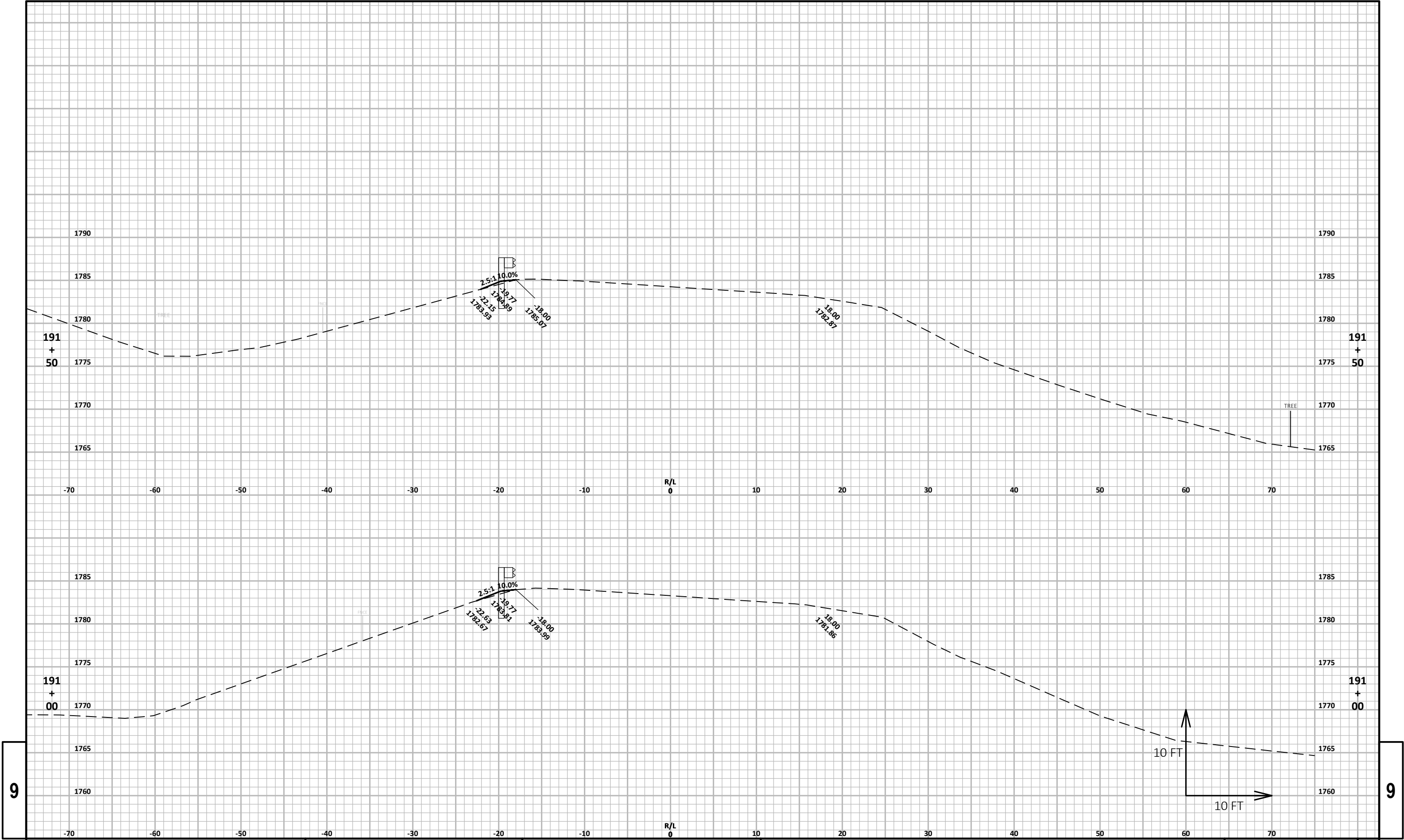


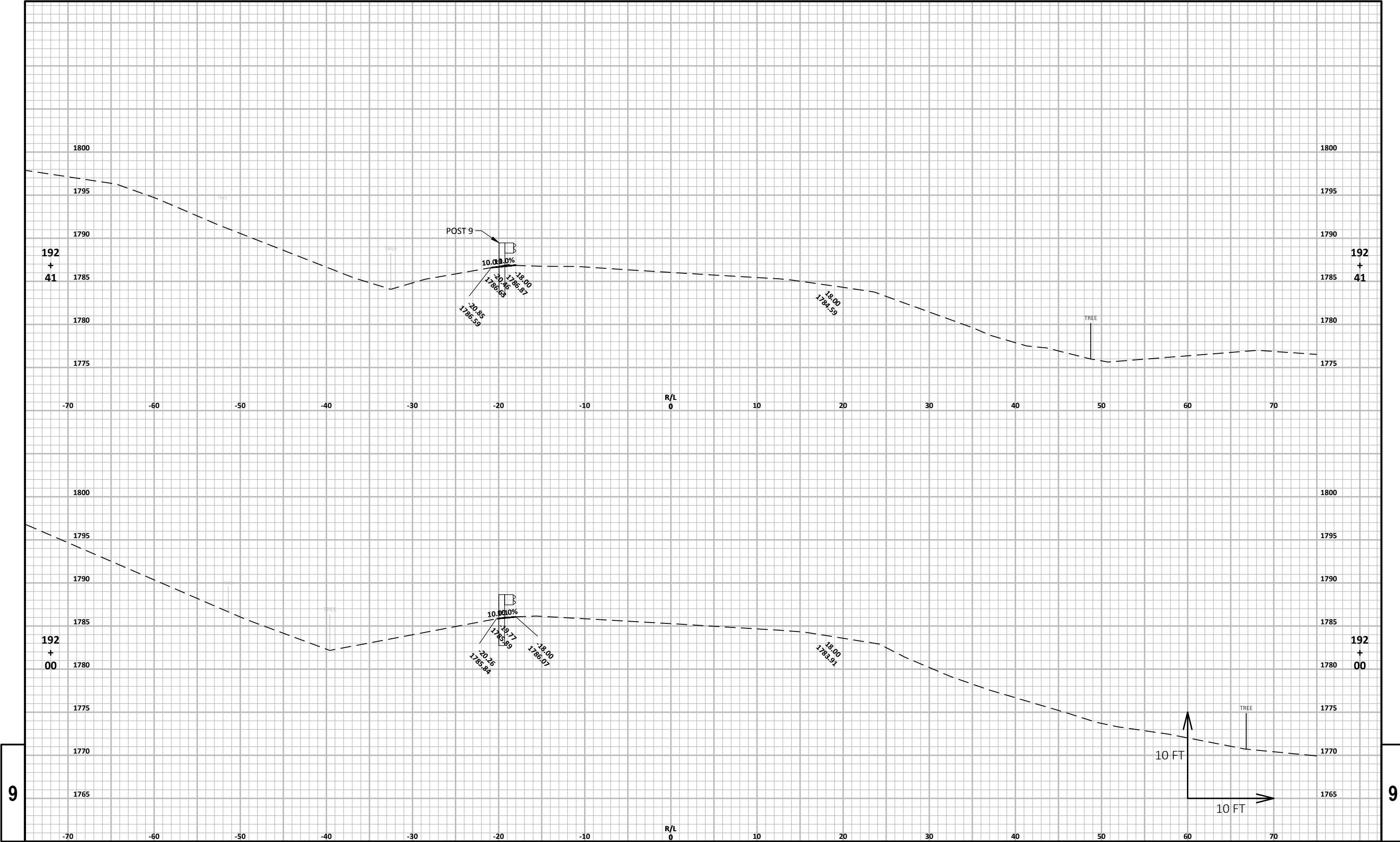
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PROJECT NO:	9216-07-61	HWY: STH 86	COUNTY: PRICE	CROSS SECTIONS:	STH 86 (500860290)	SHEET	E
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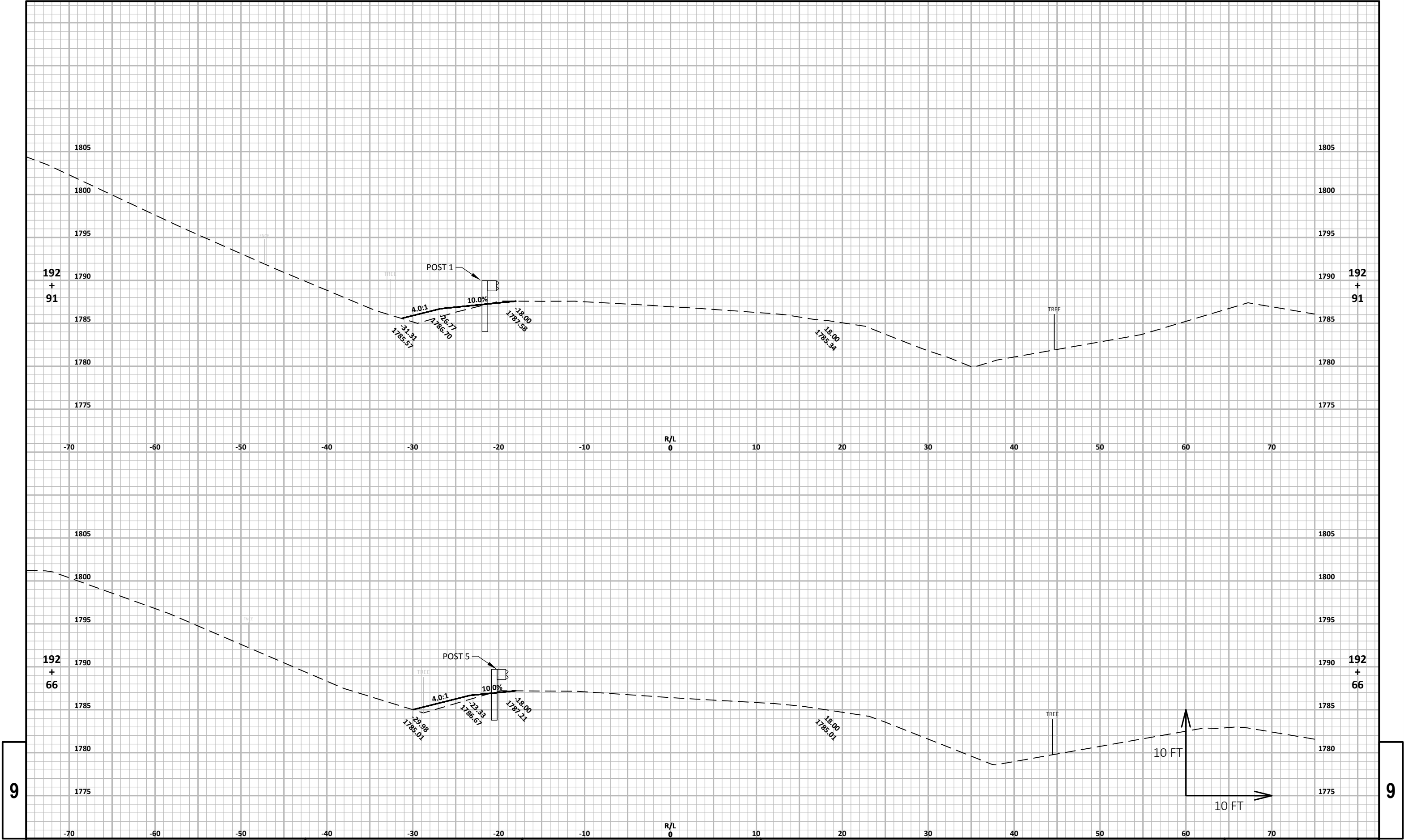




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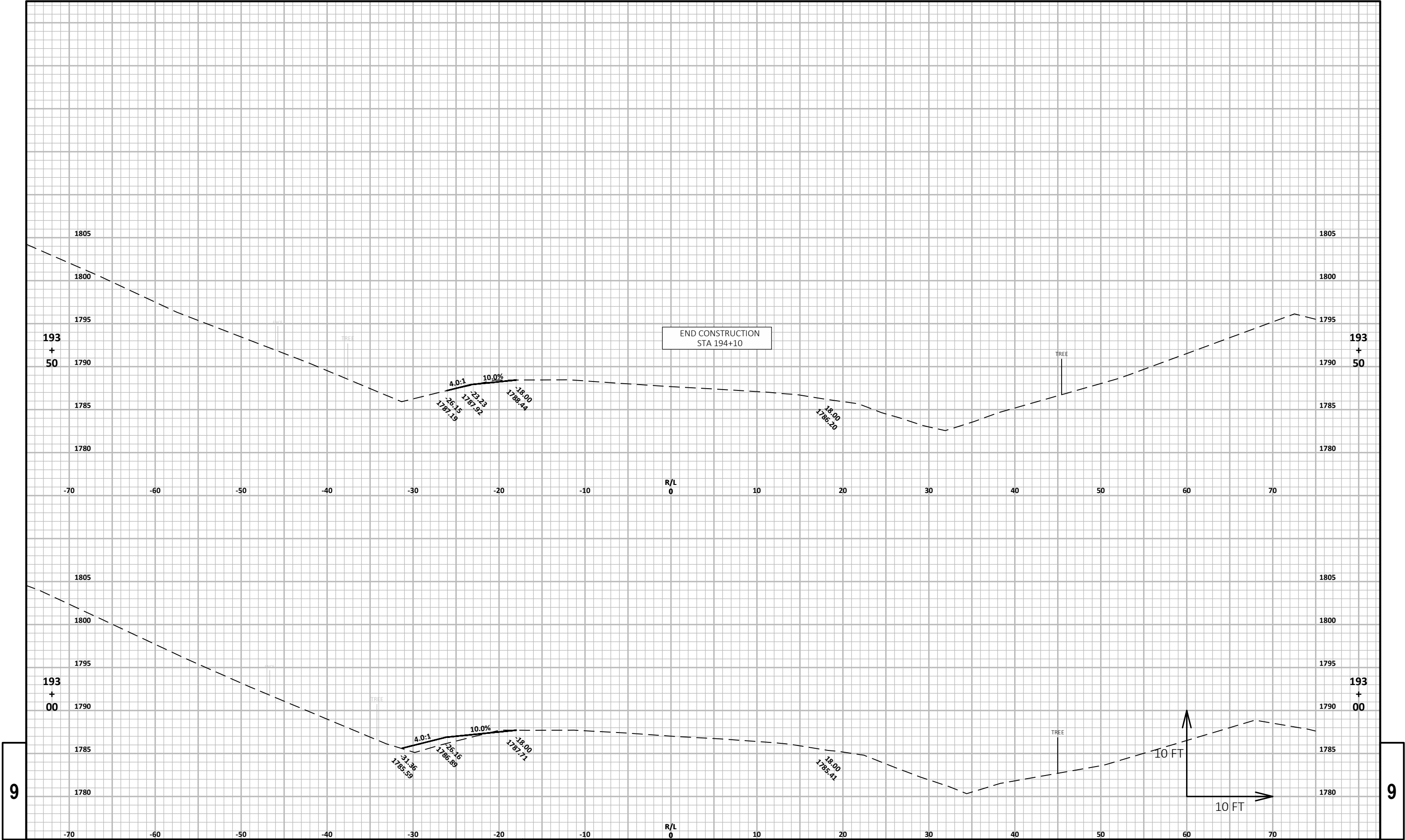
PROJECT NO: 9216-07-61	HWY: STH 86	COUNTY: PRICE	CROSS SECTIONS: STH 86 (500860290)	SHEET	E
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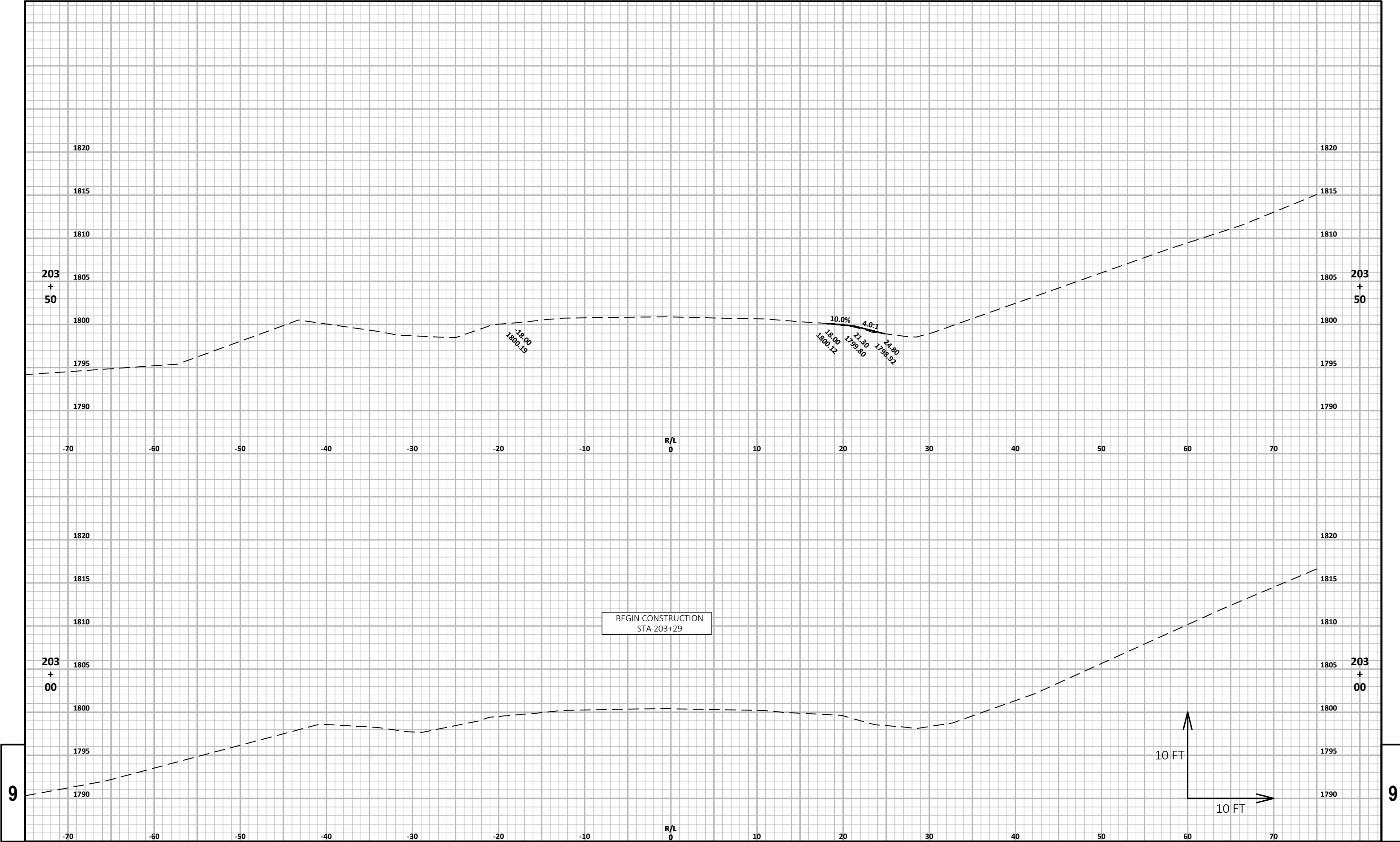


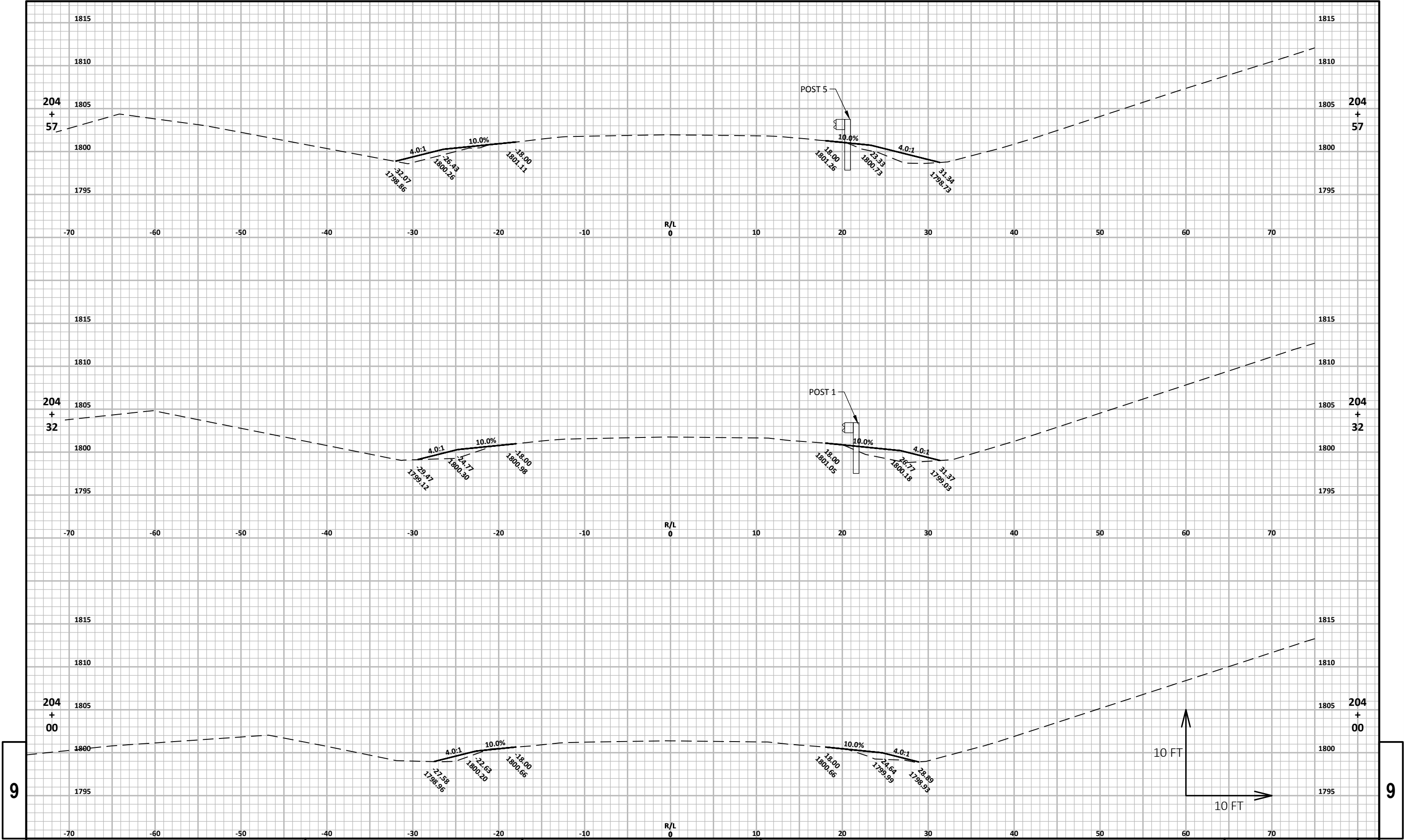
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PROJECT NO: 9216-07-61	HWY: STH 86	COUNTY: PRICE	CROSS SECTIONS: STH 86 (500860290)	SHEET	E
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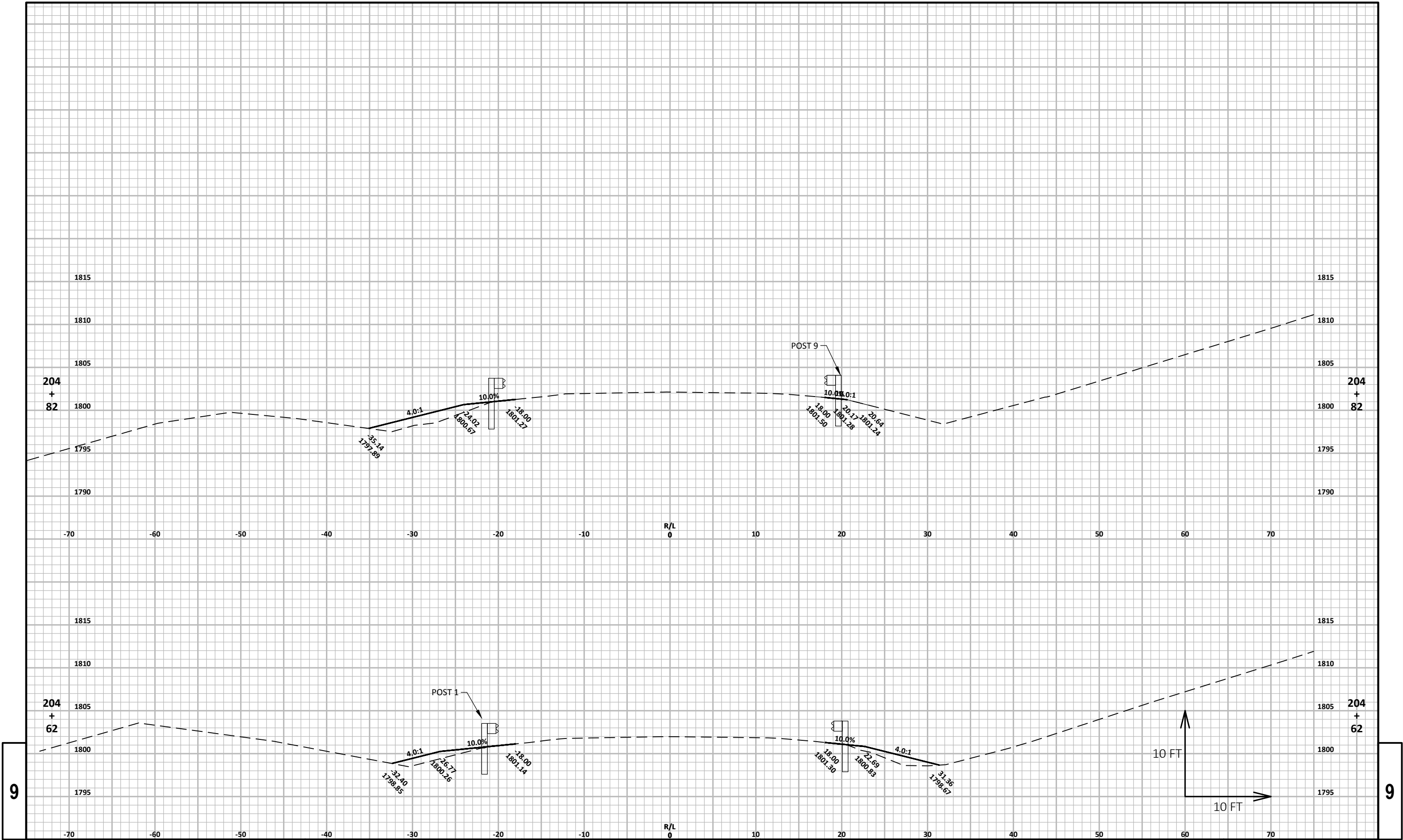


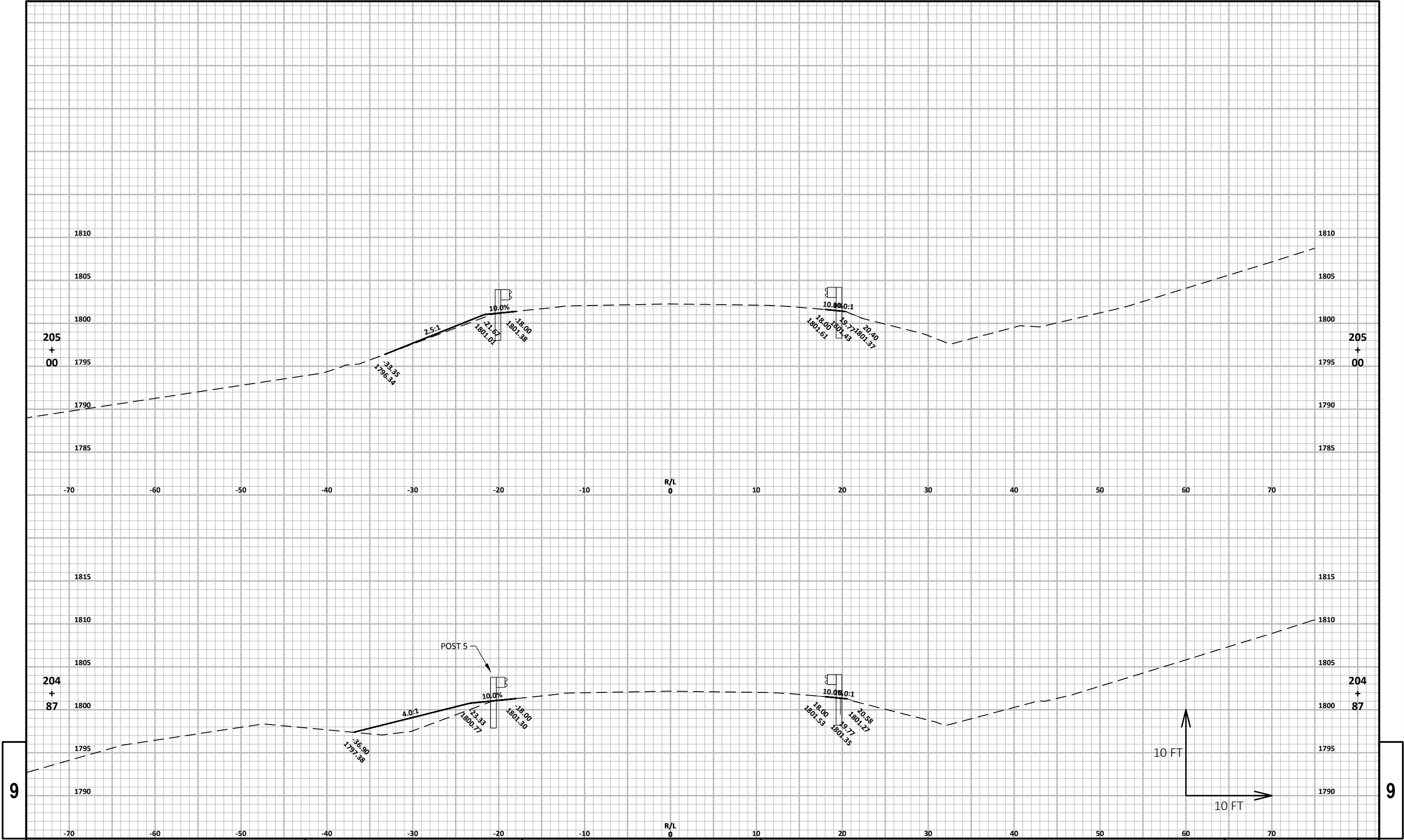


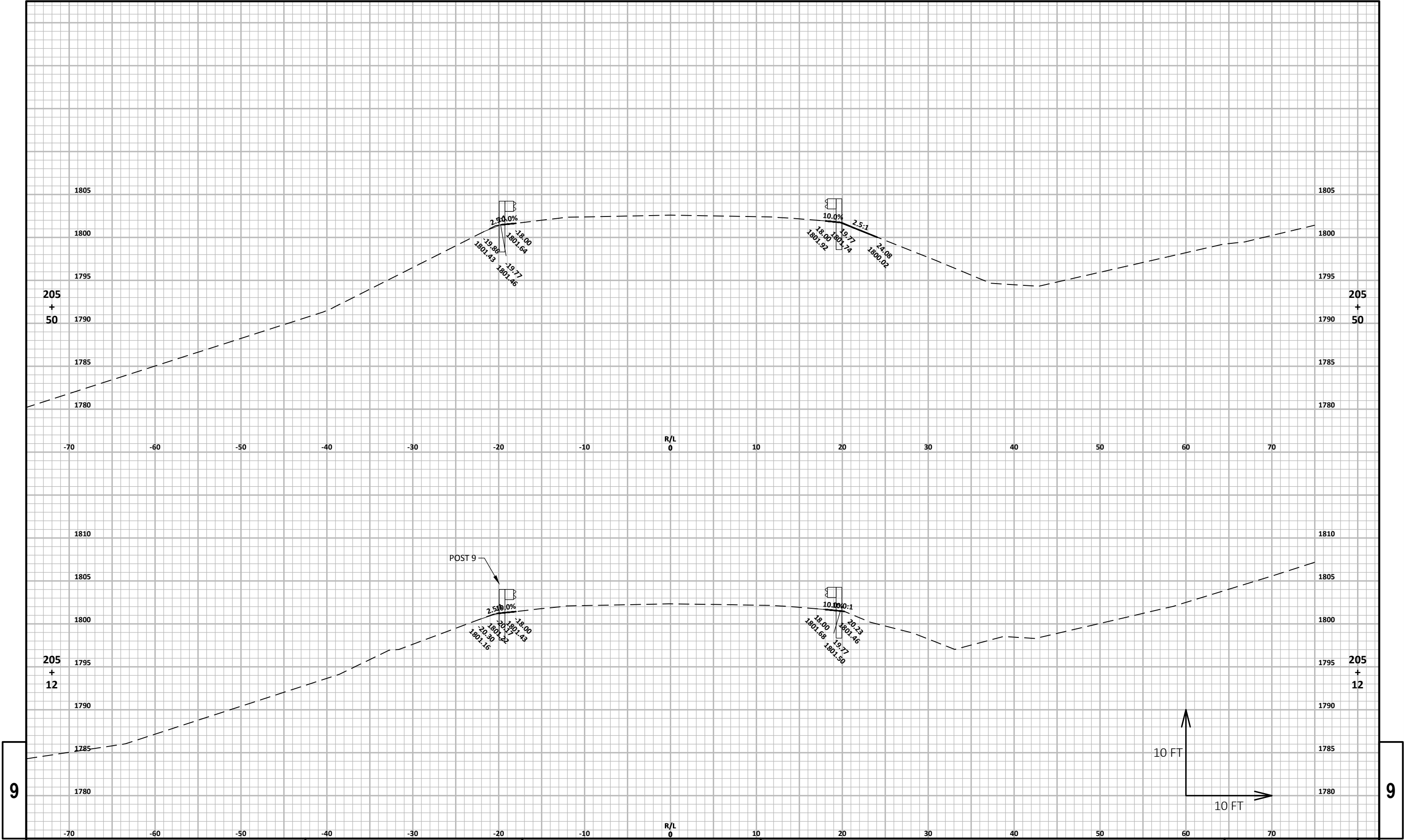
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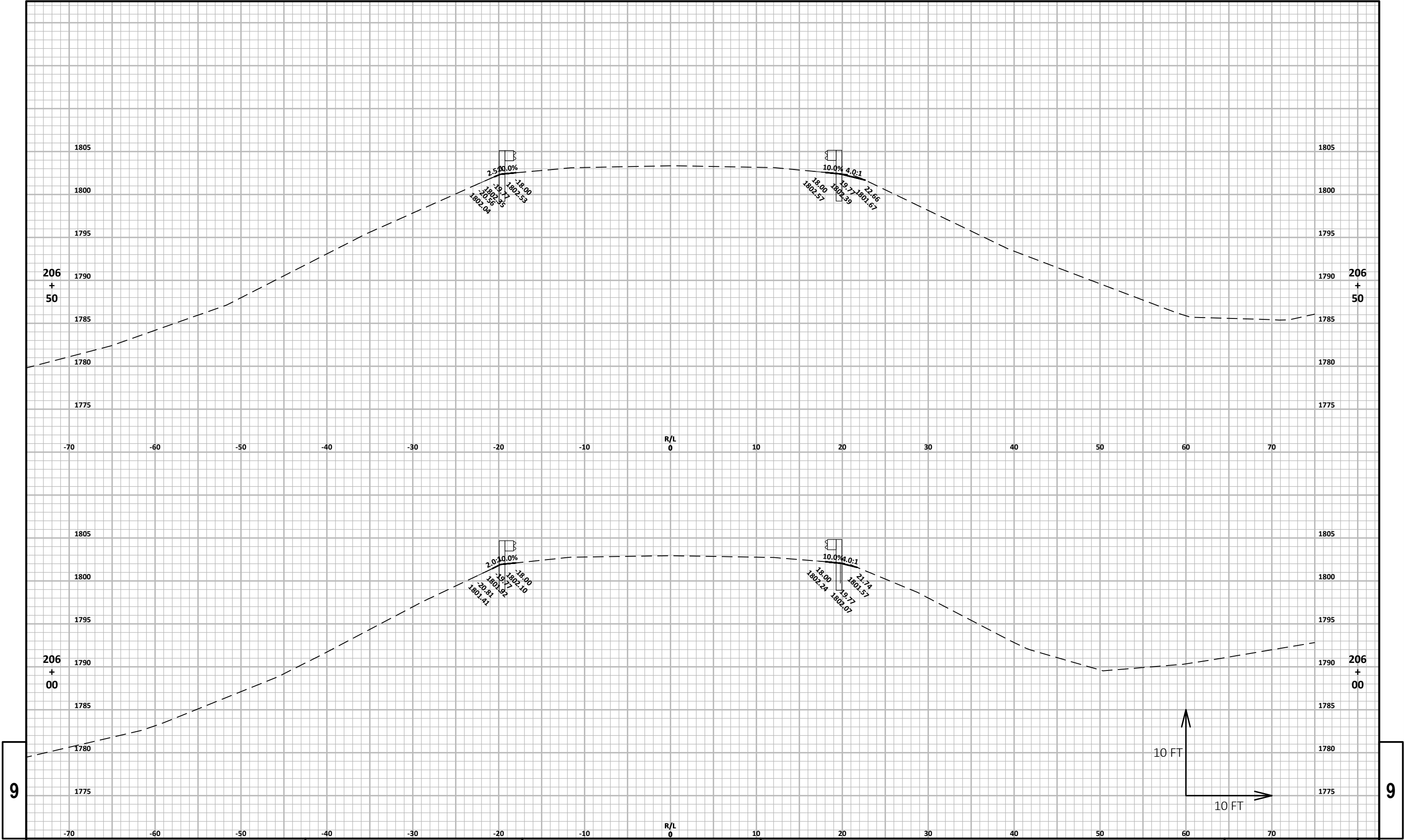
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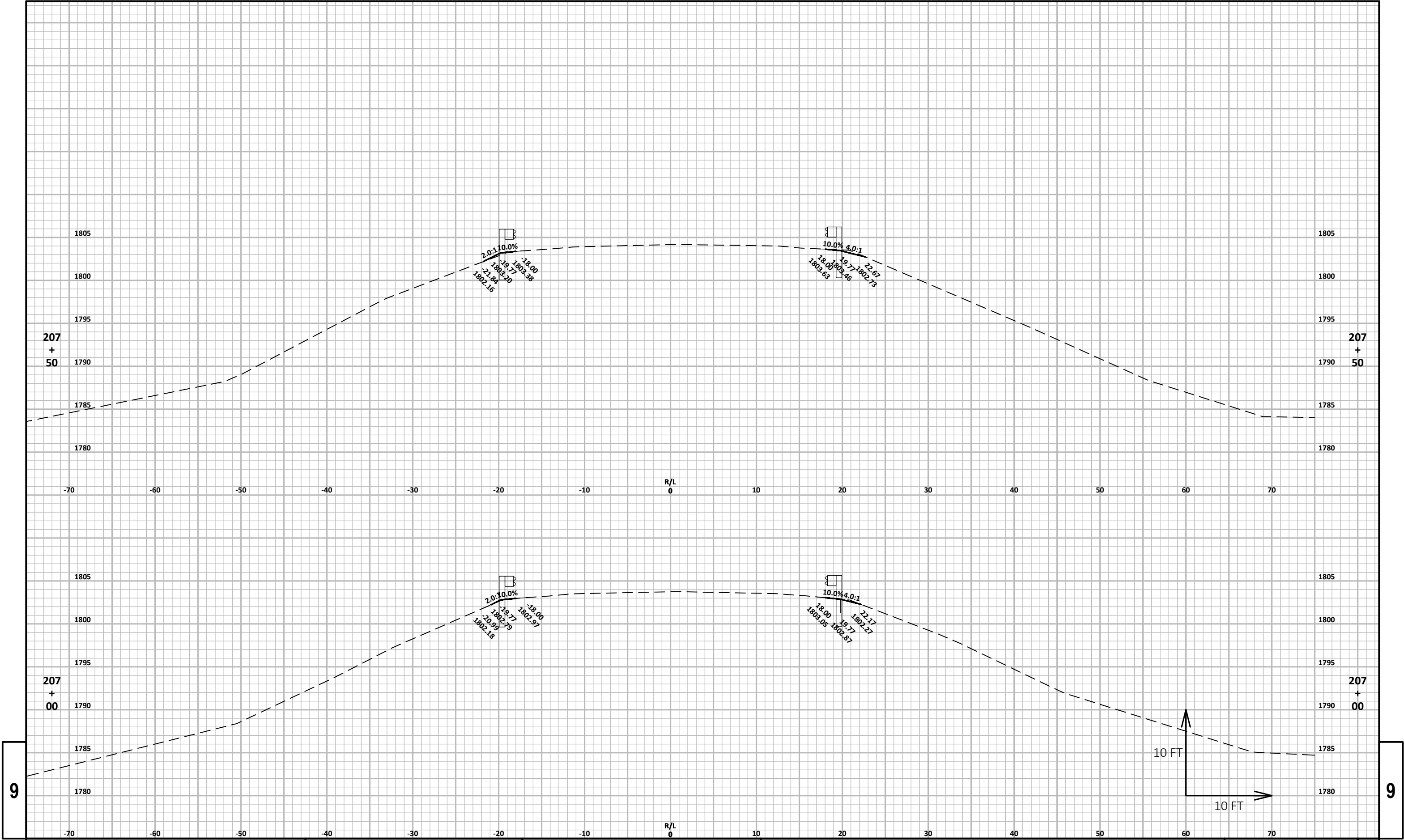
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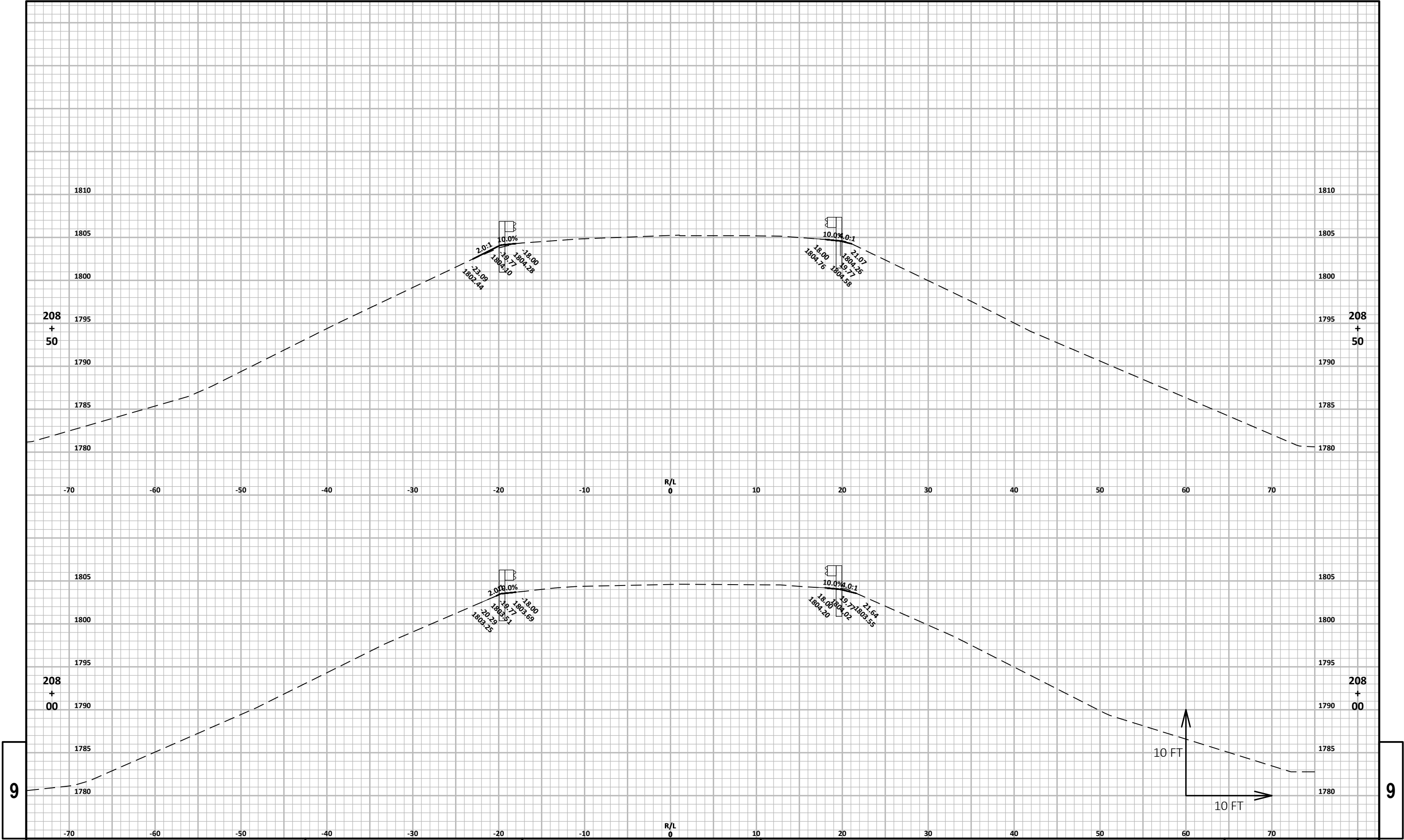


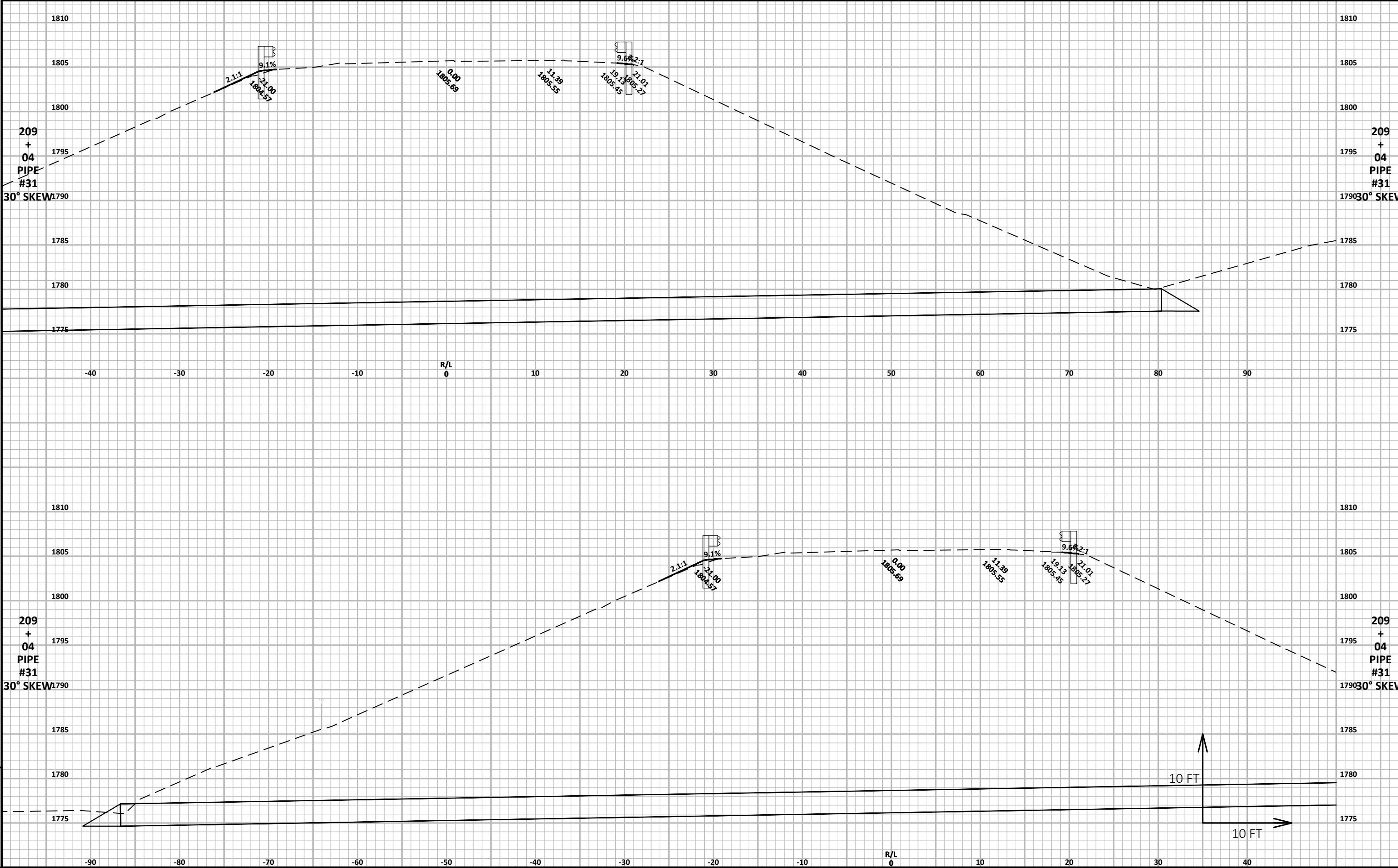


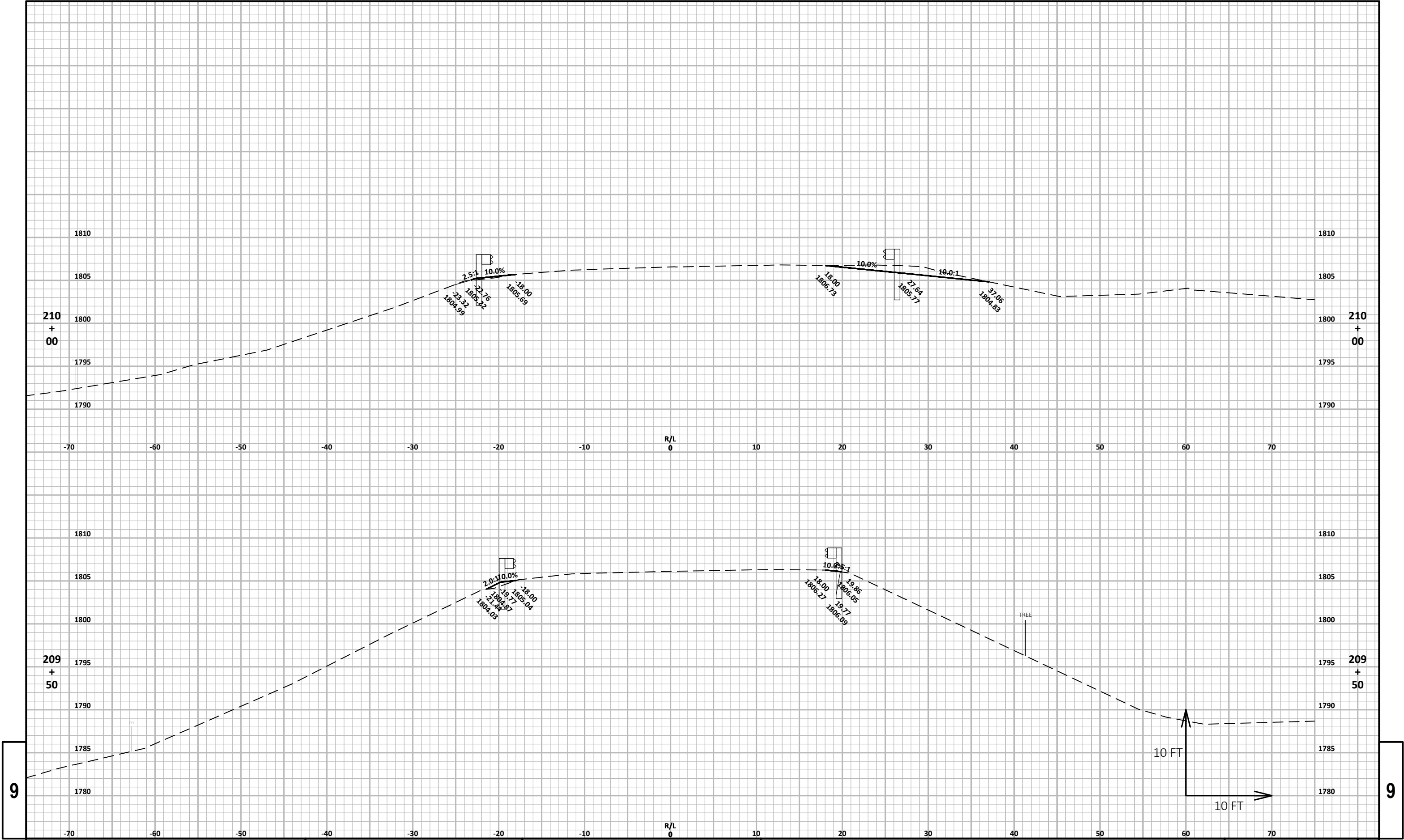


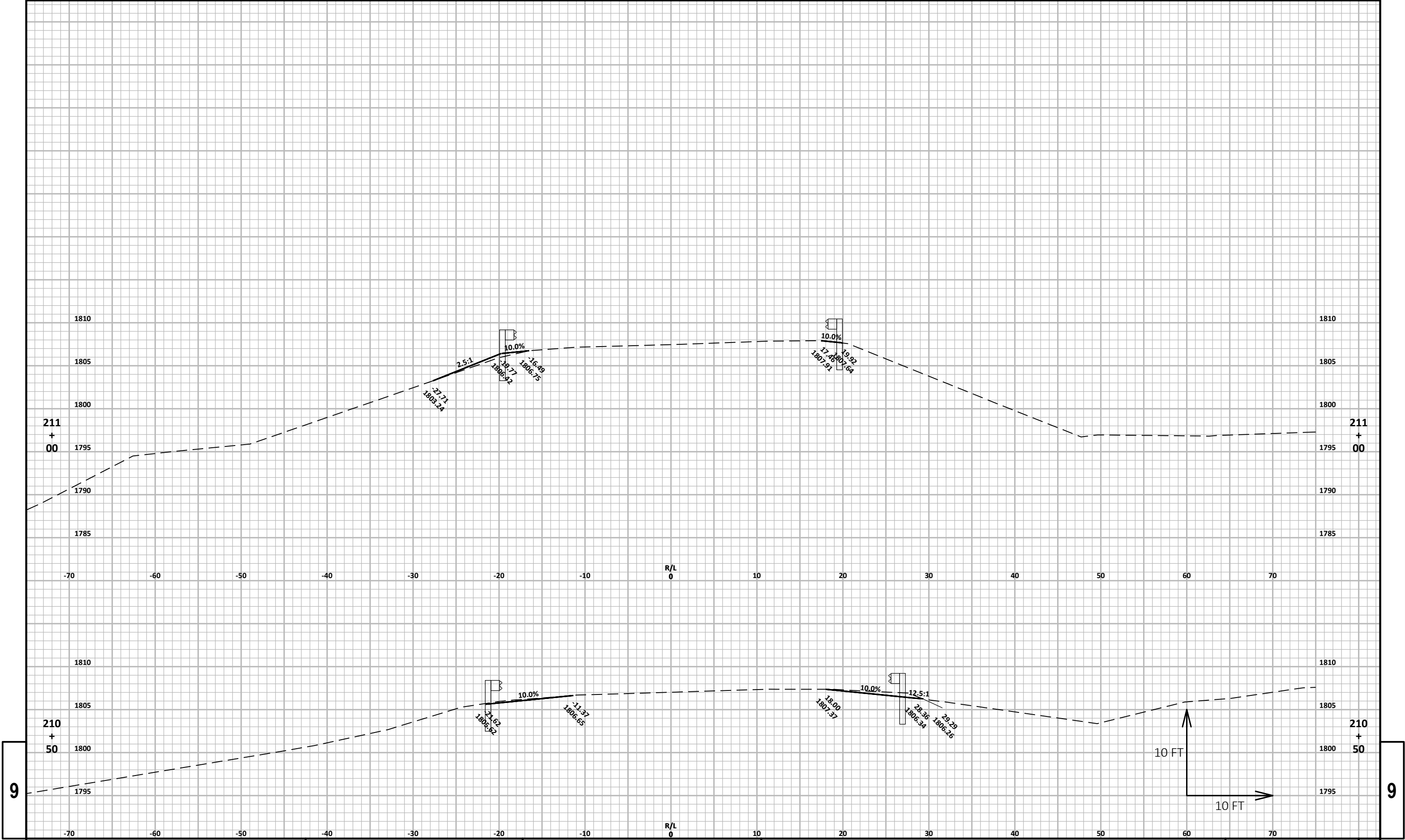


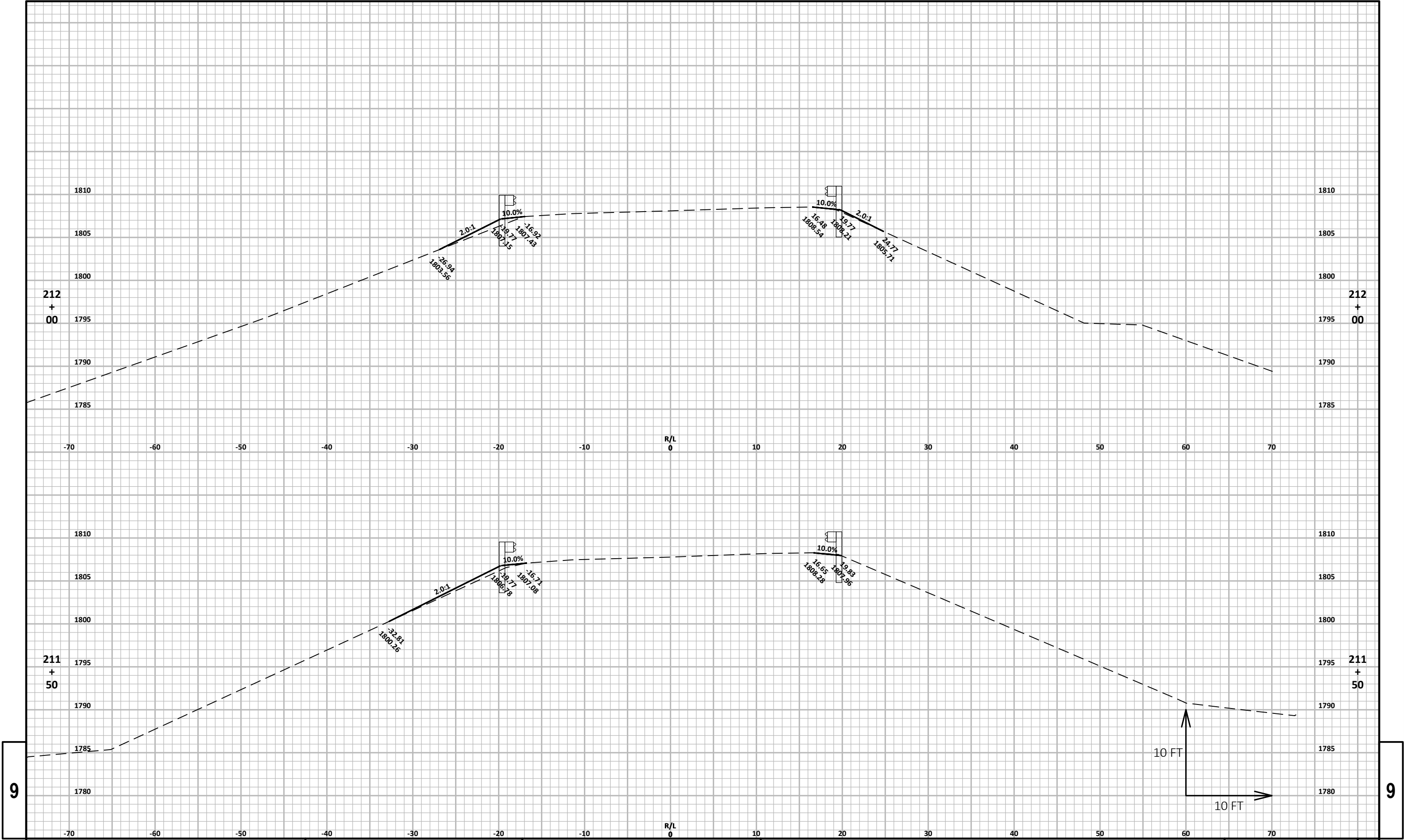


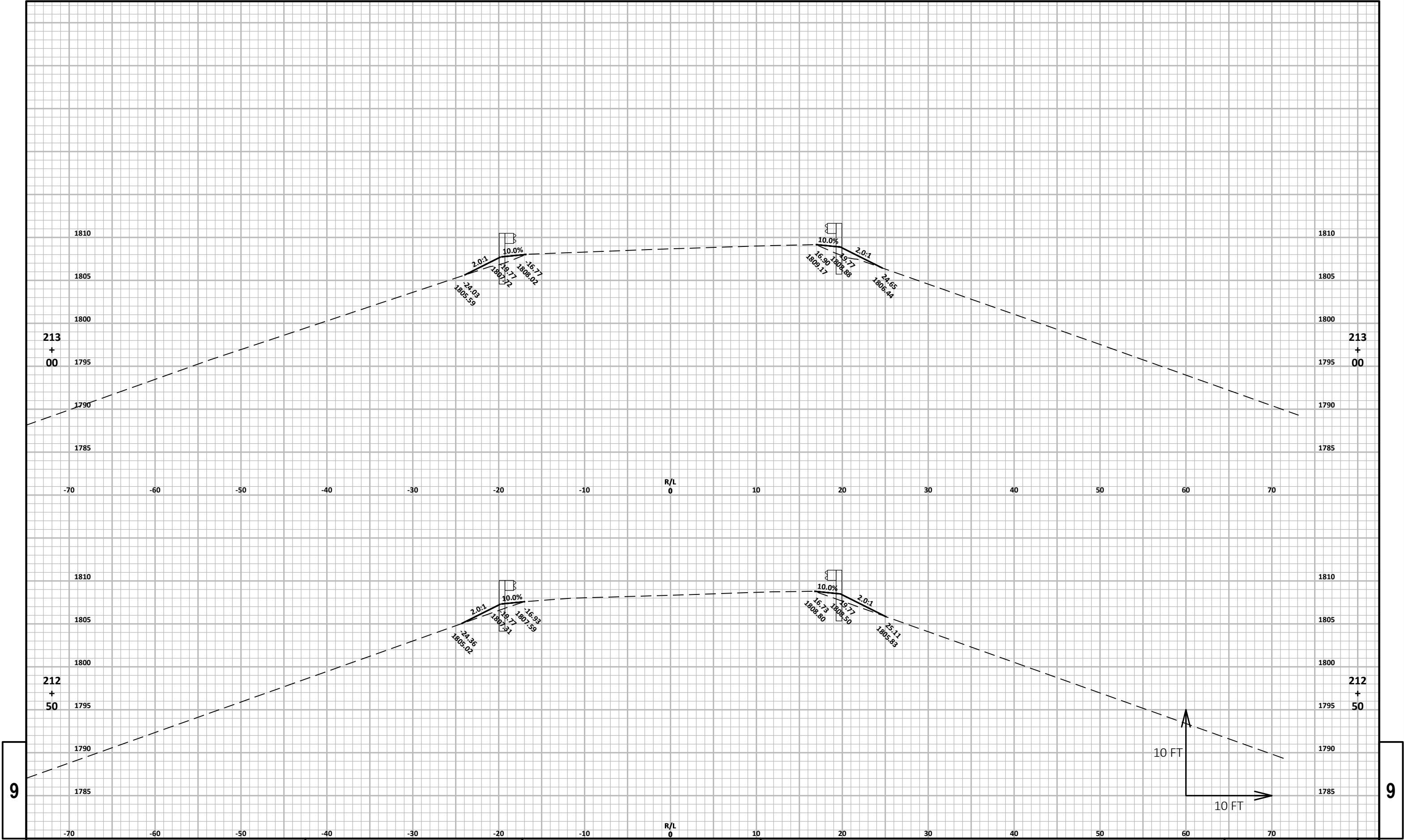


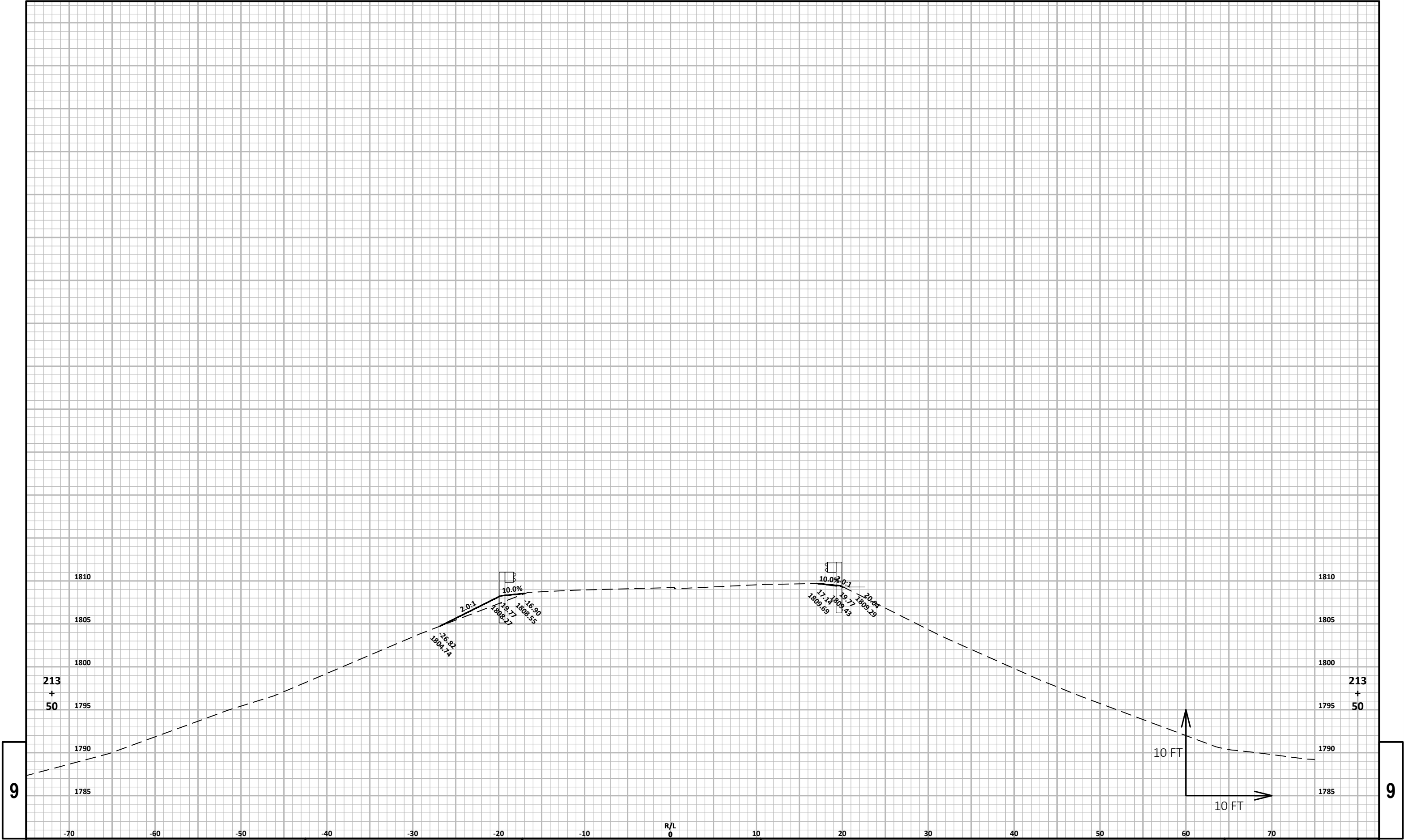


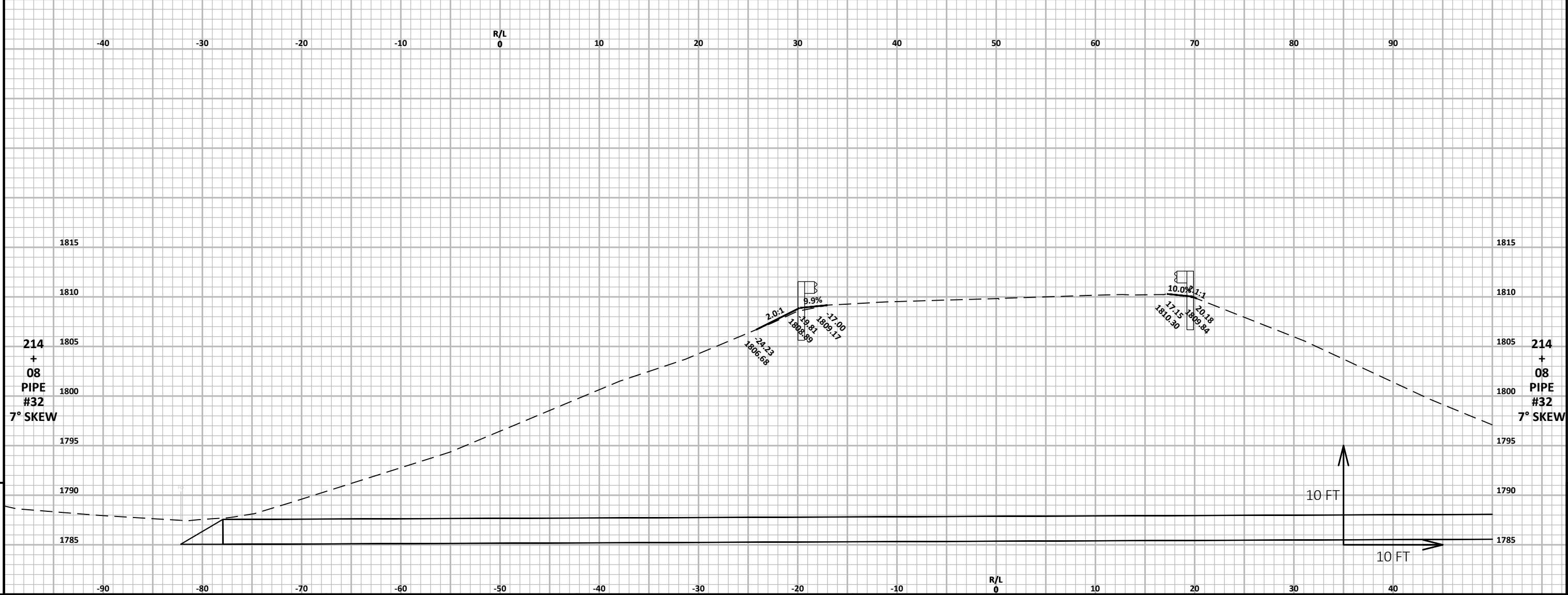
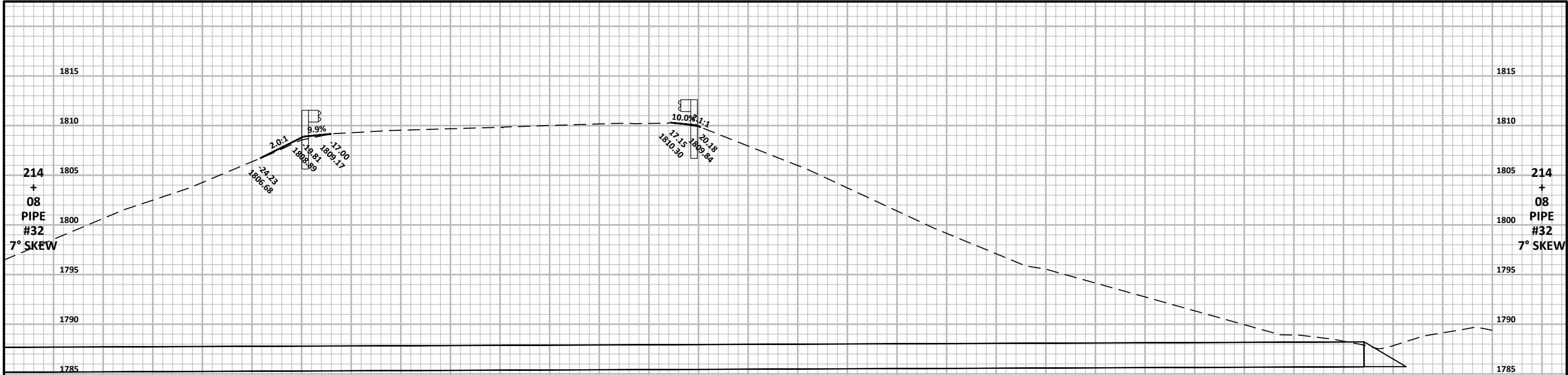






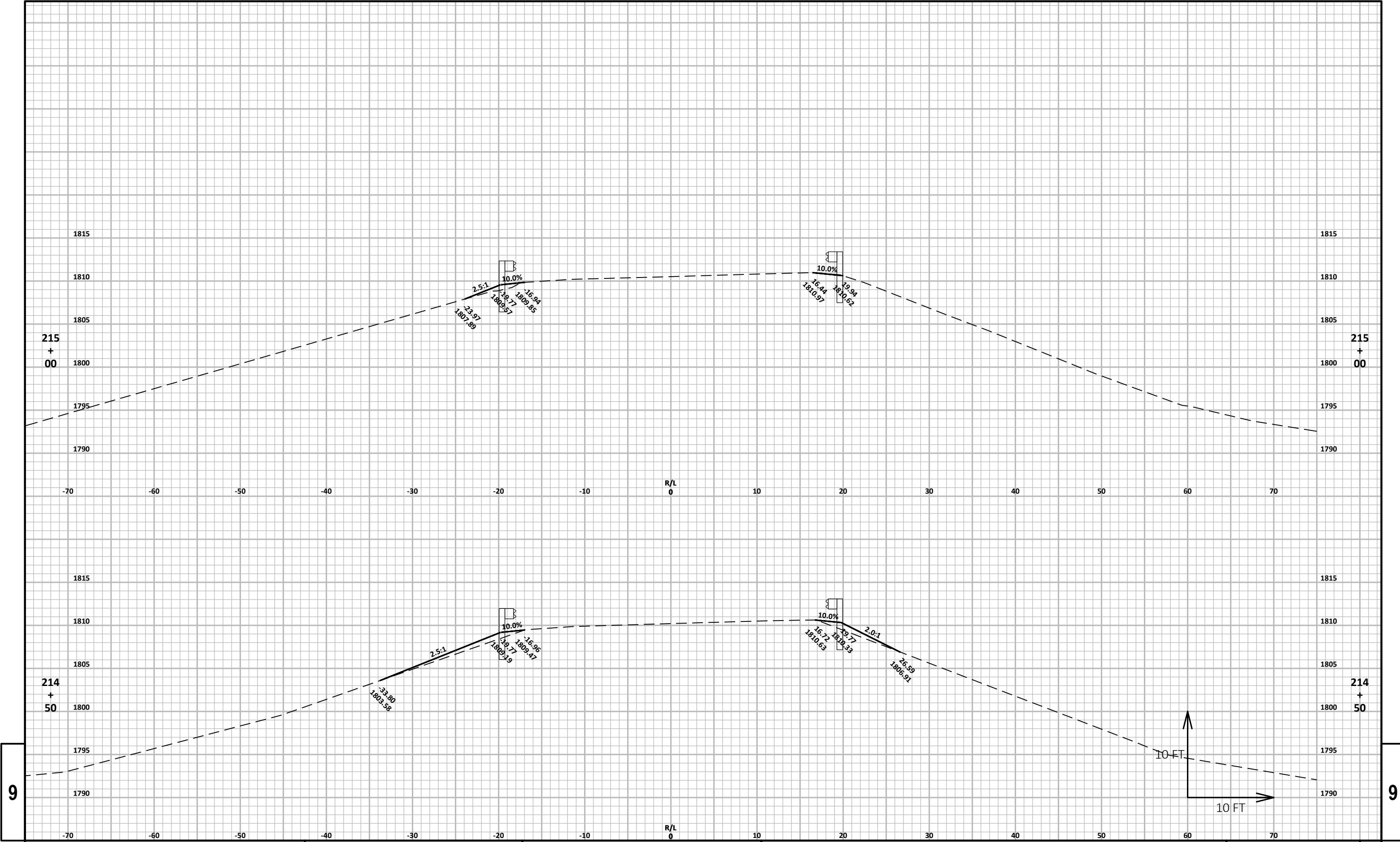


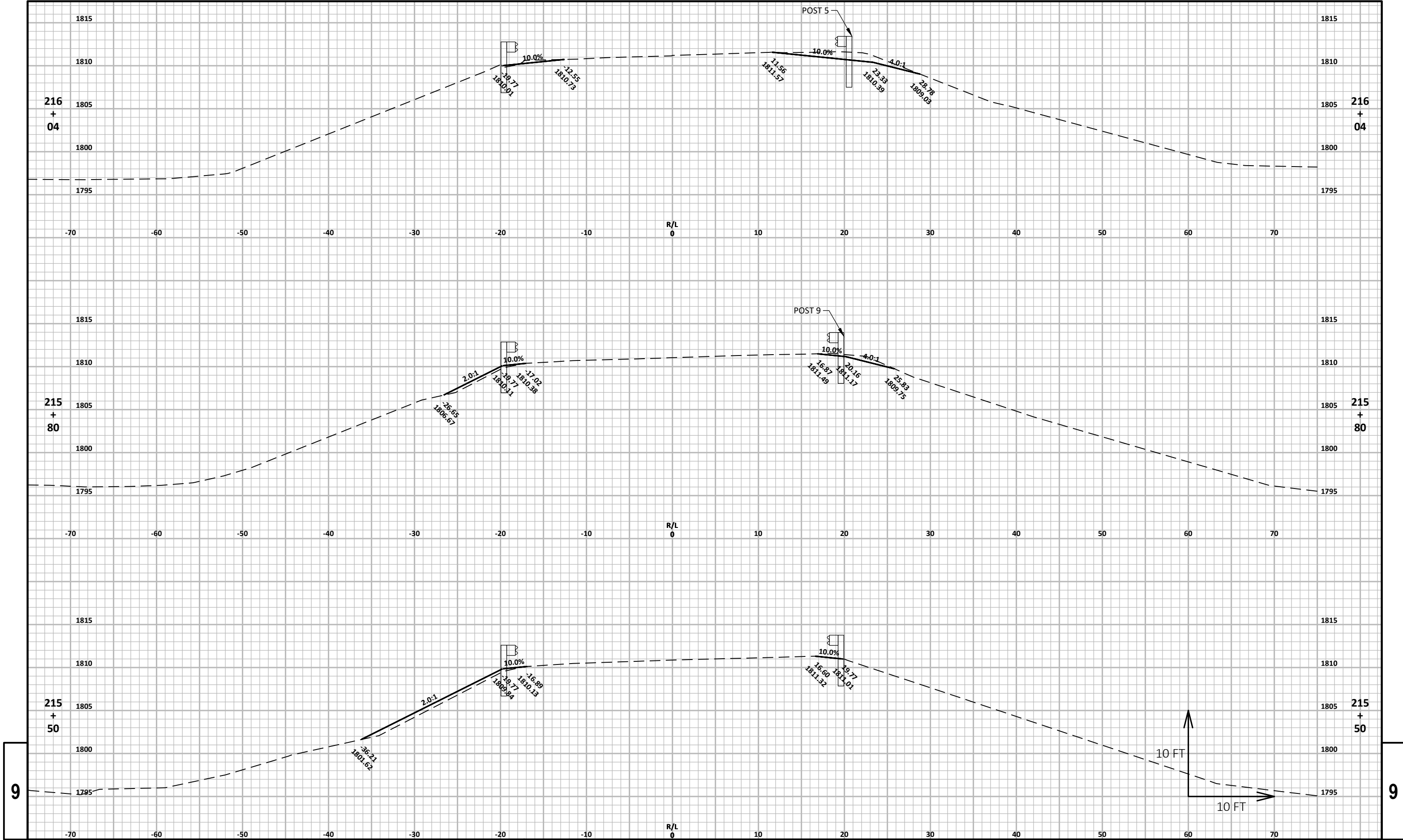


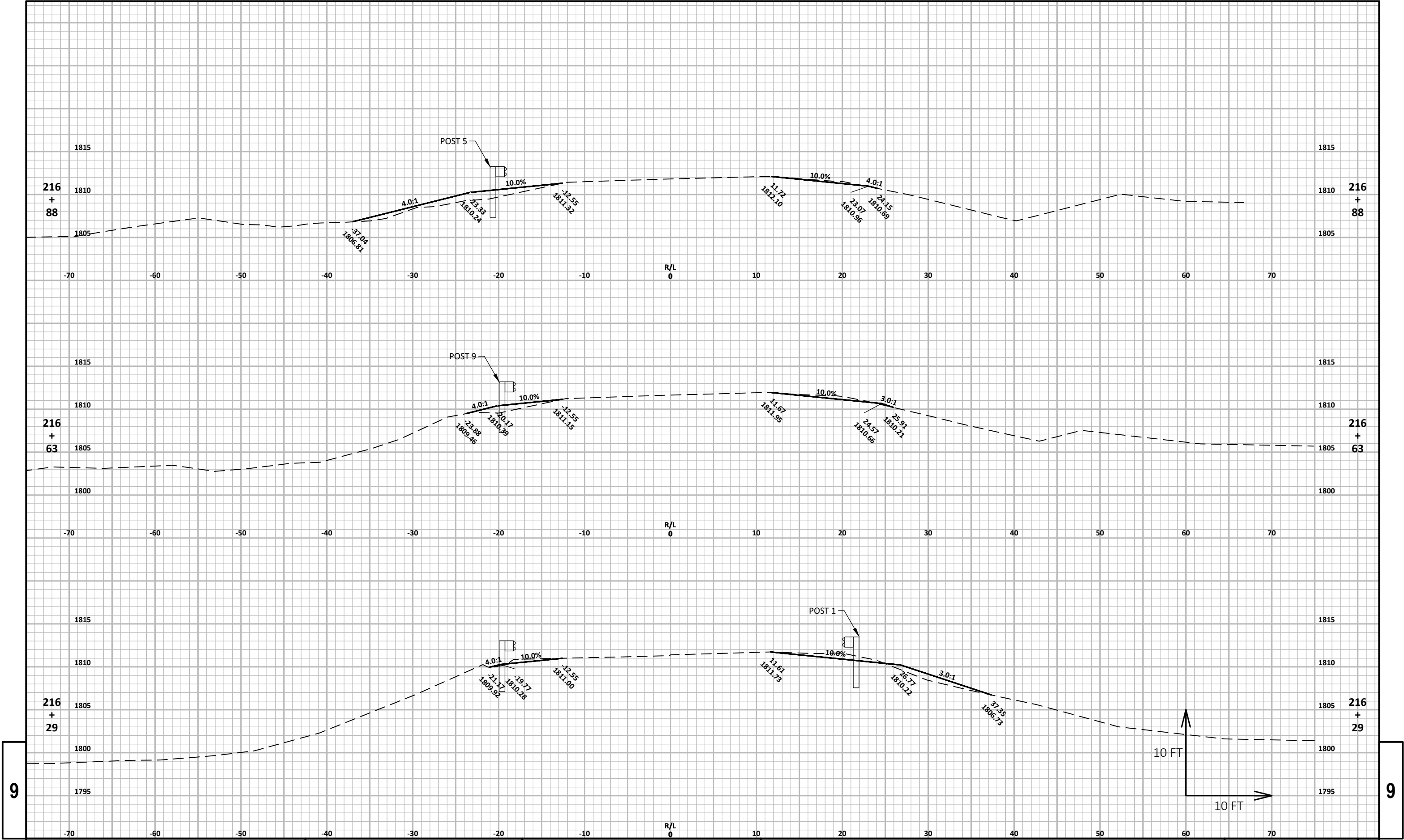


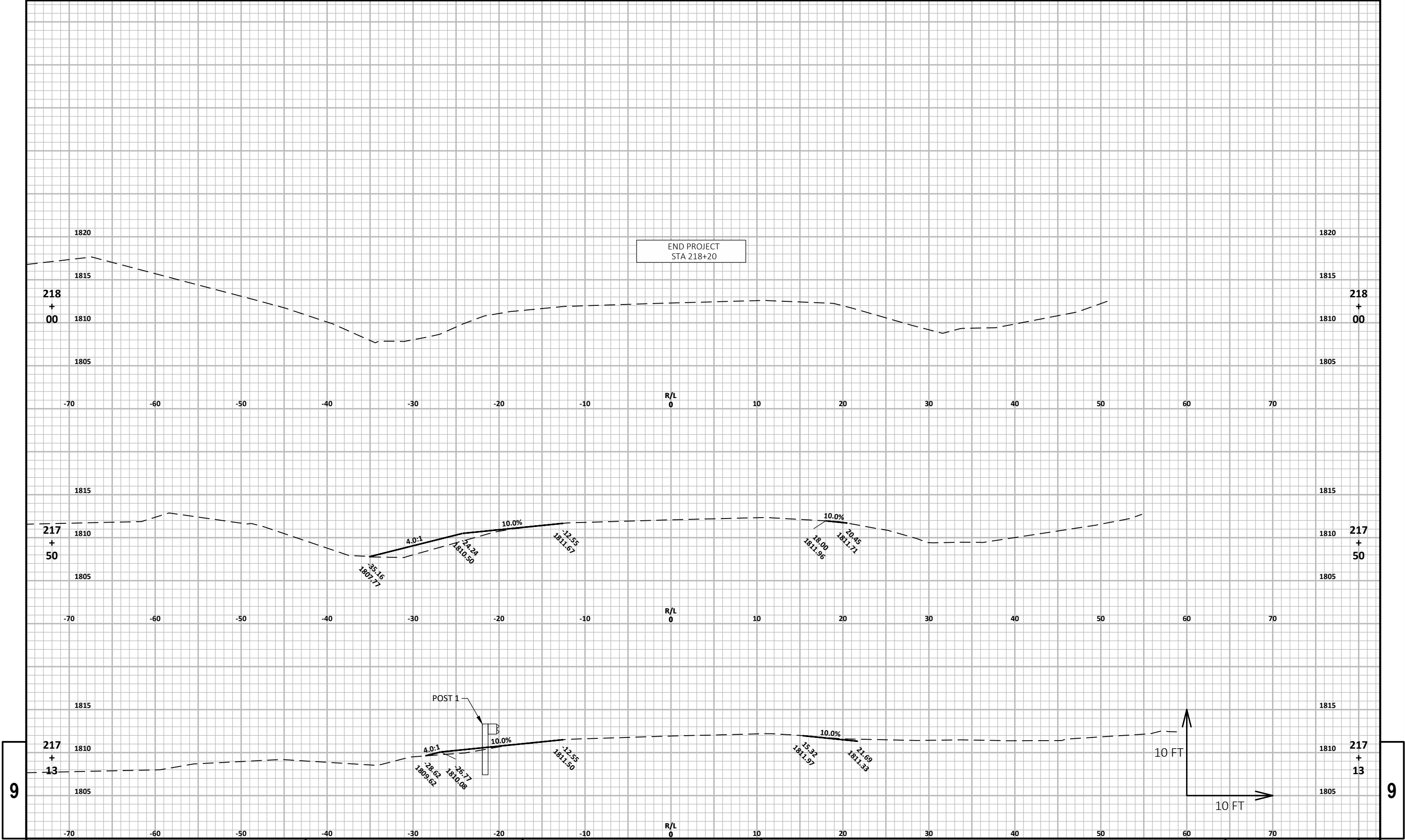
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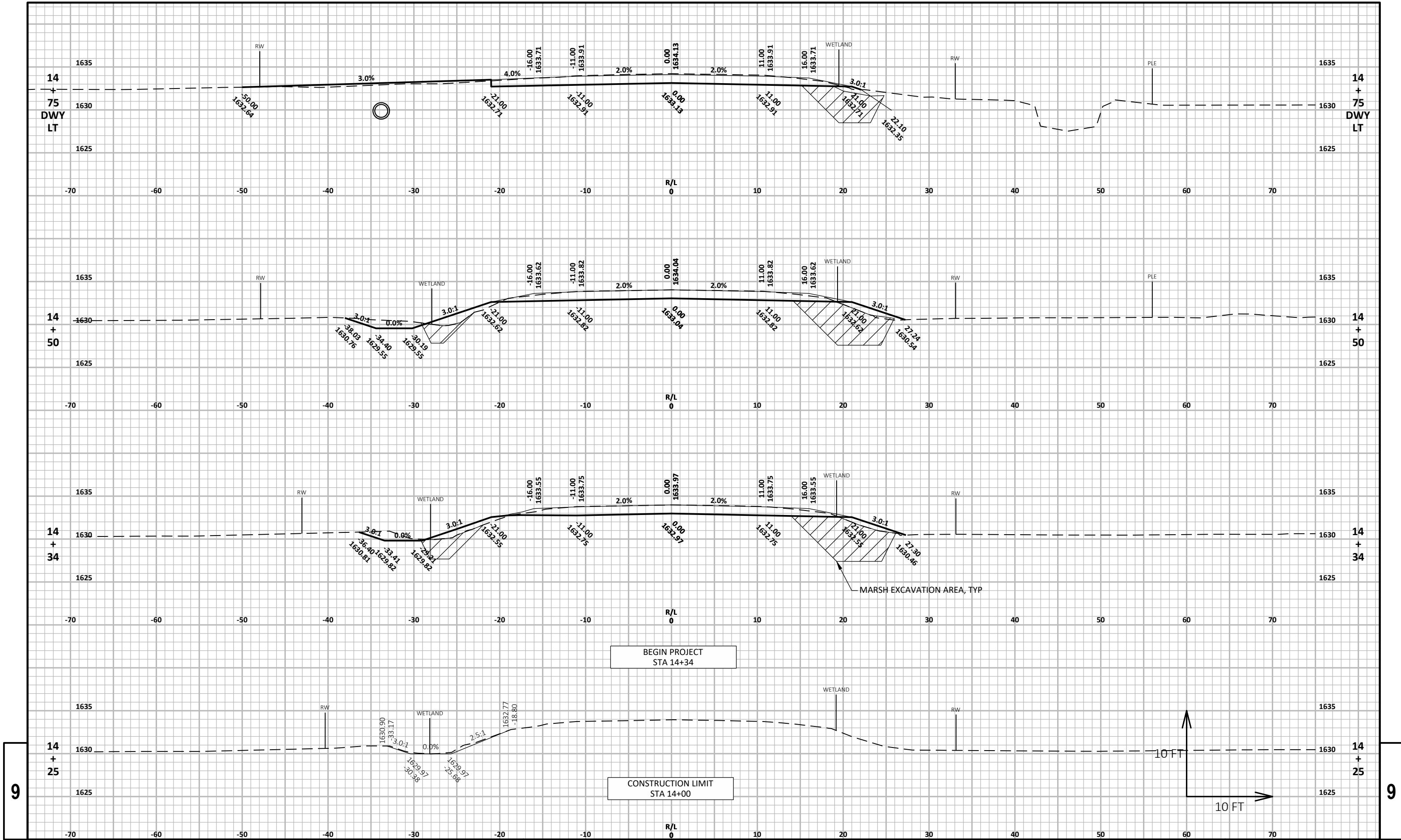


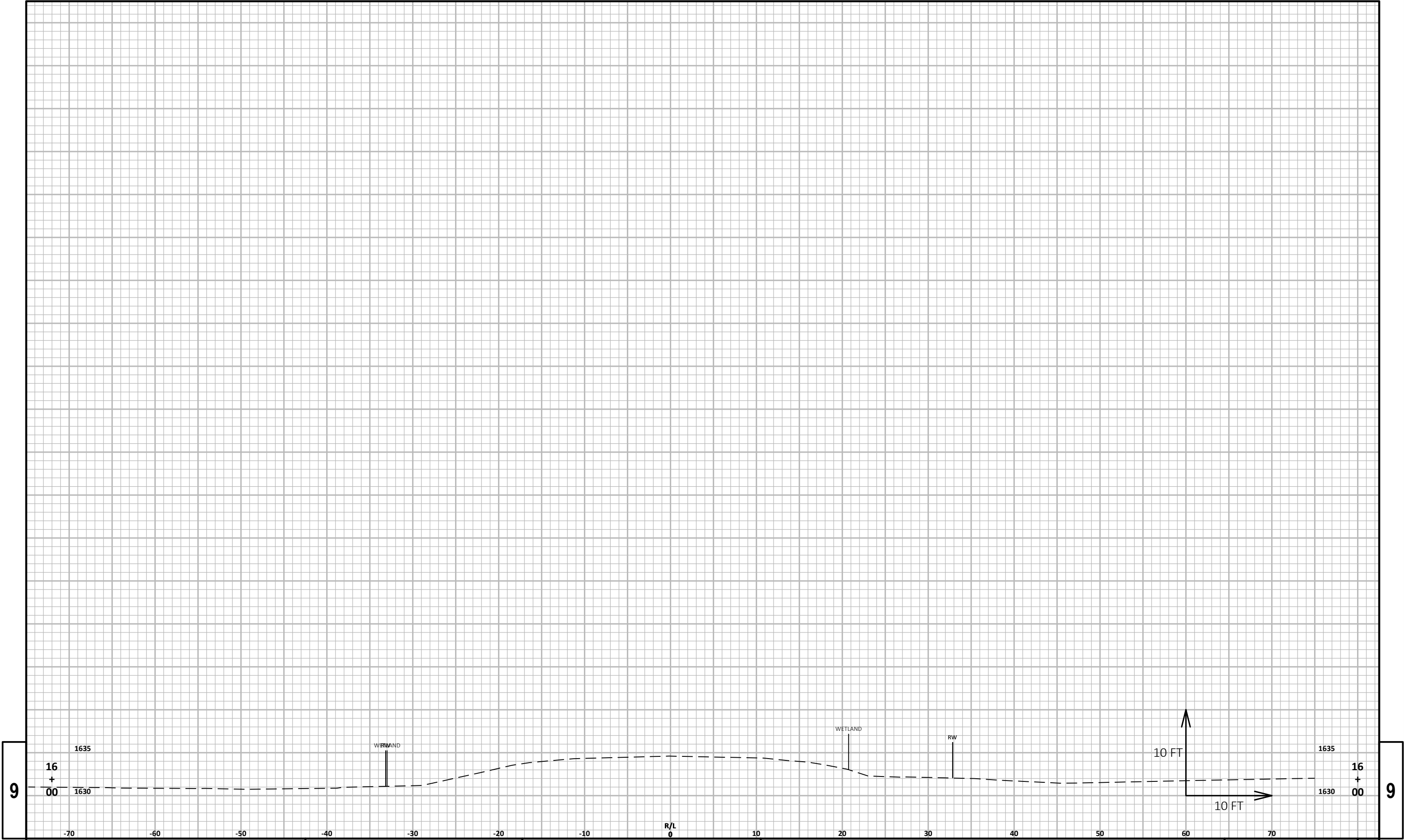






PROJECT NO:	9216-07-61	HWY:	STH 86	COUNTY:	PRICE	CROSS SECTIONS:	STH 86 (500860310 & 500860320)	SHEET	E
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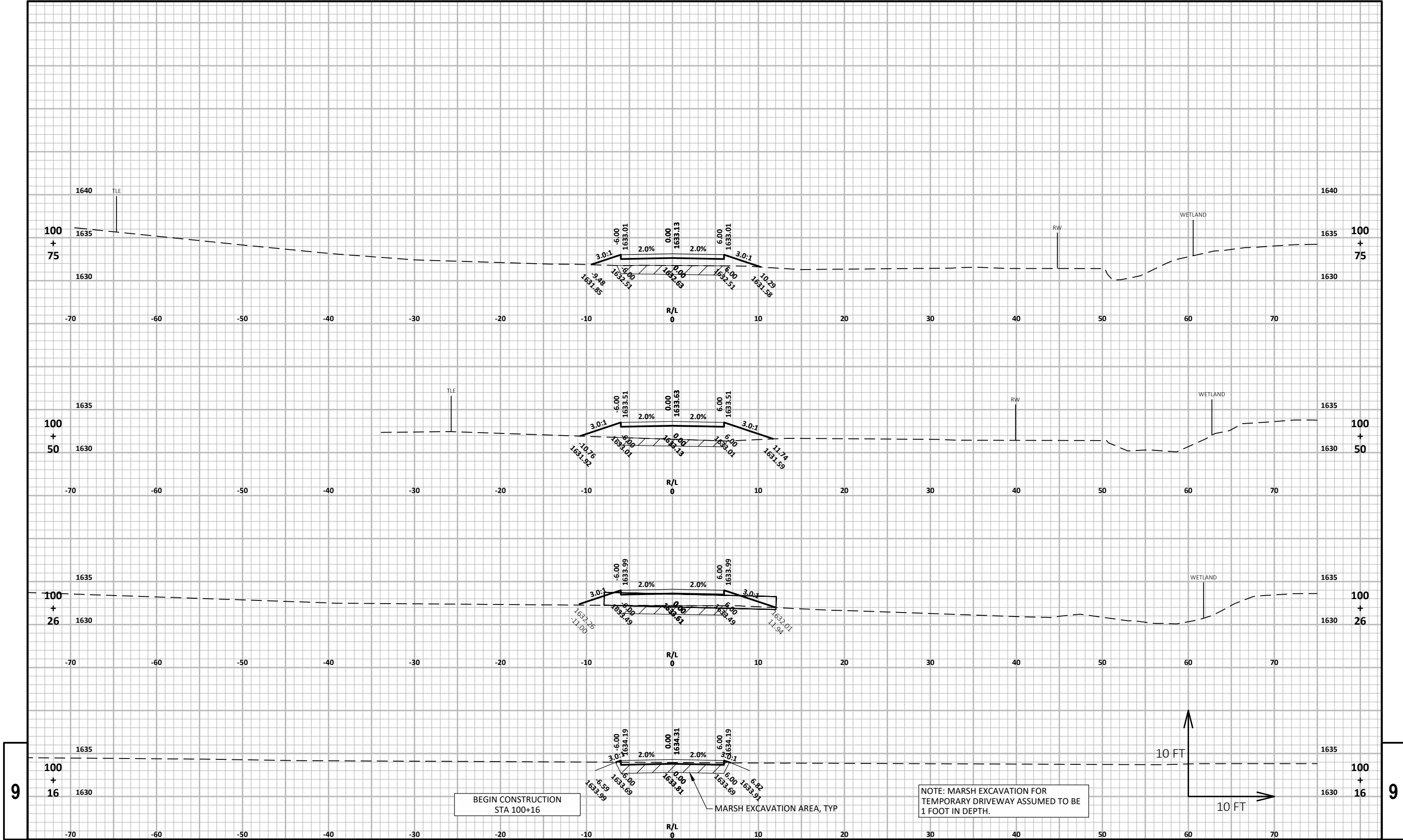


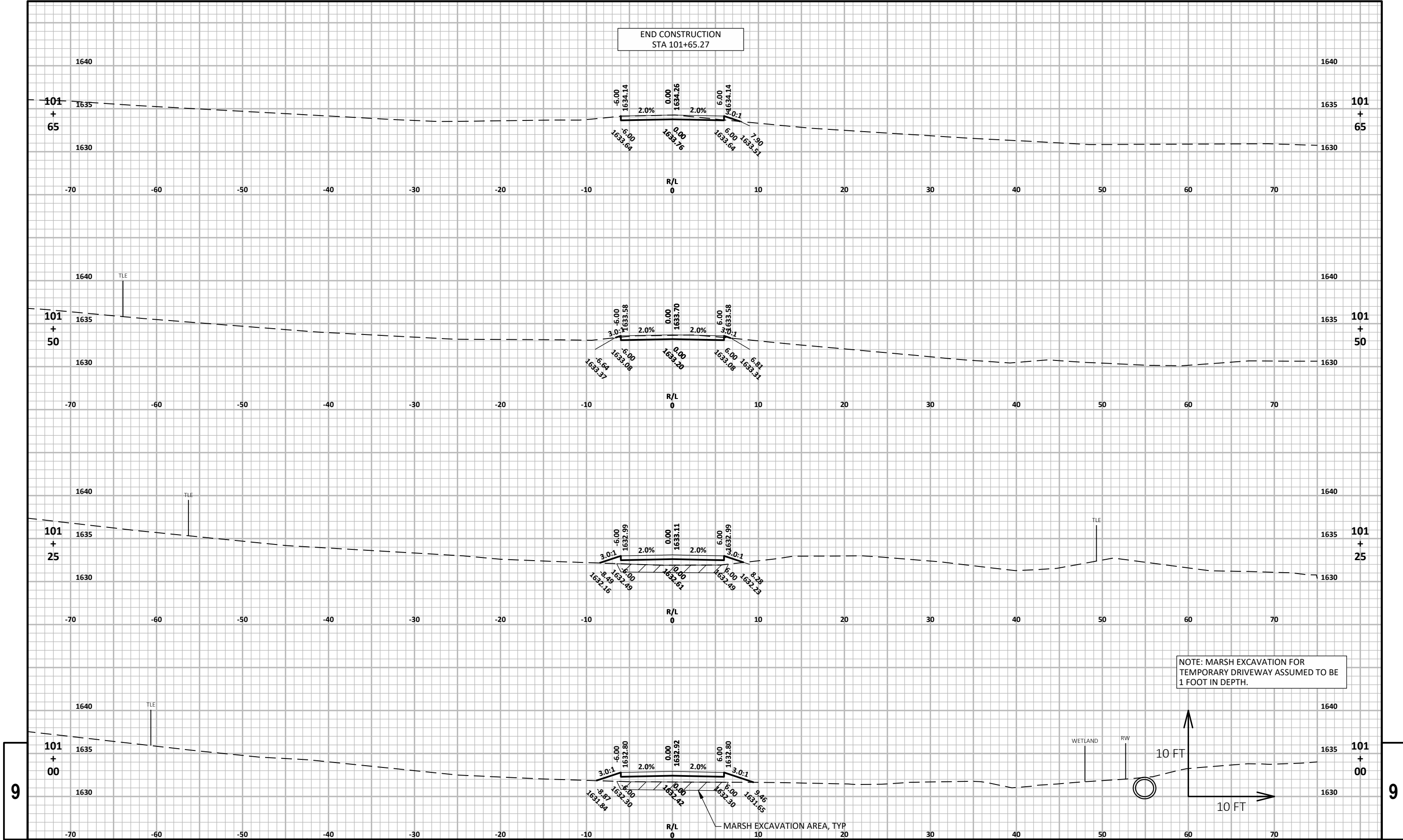


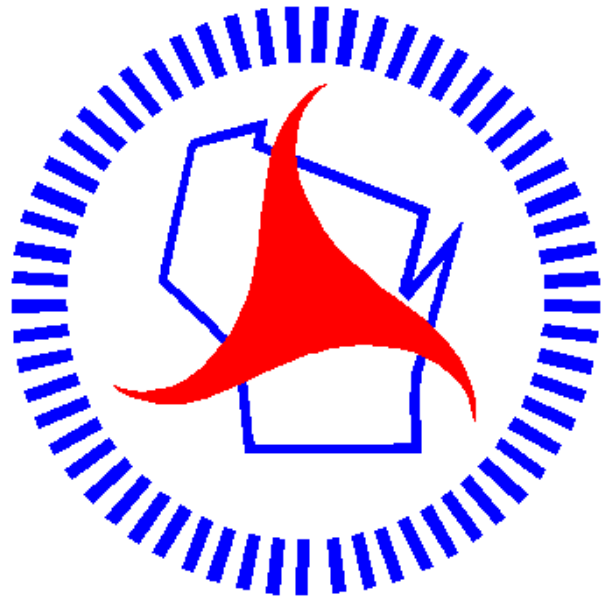
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PROJECT NO: 9225-06-61	HWY: STH 102	COUNTY: PRICE	CROSS SECTIONS: STH 102	SHEET	E
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