

WKE

APRIL 2020

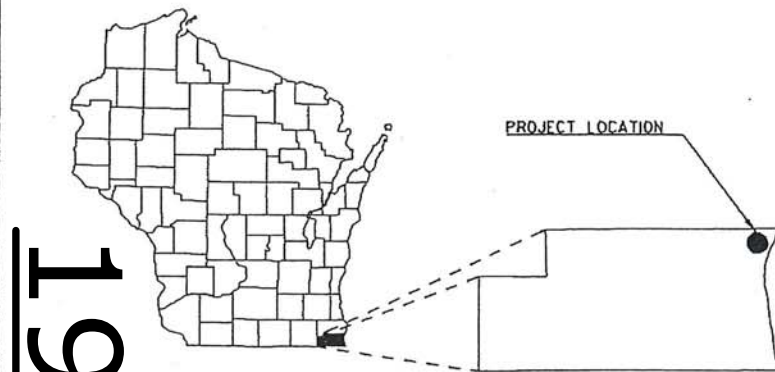
PROJECT ID: 3831-00-71
WITH: N/A

COUNTY: KENOSHA

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (includes Erosion Control)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 88



DESIGN DESIGNATION 3831-00-01

A.A.D.T. 2020	= 900
A.A.D.T. 2040	= 1000
D.H.V.	= 15.4
D.D.	= 60/40
T.	= 3.2%
DESIGN SPEED	= 40 M.P.H.
ESALS	= 52.000

CONVENTIONAL SYMBOLS

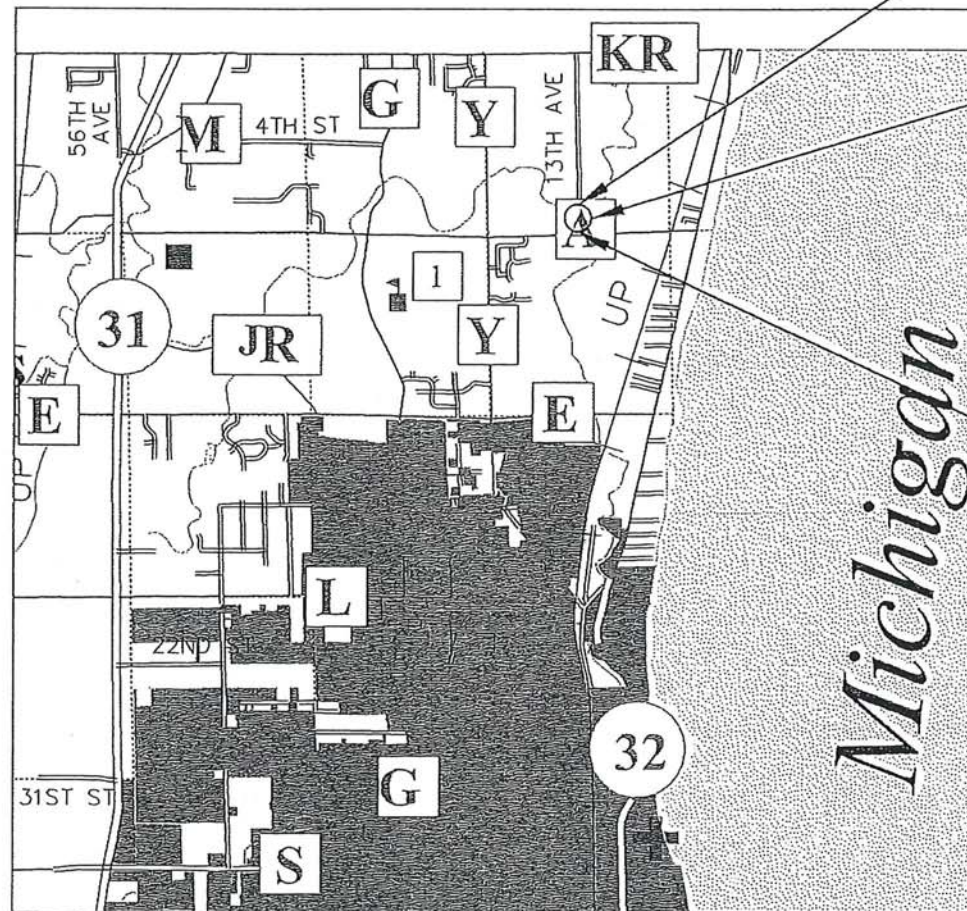
PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	- - -
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
OVERHEAD UTILITY	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

ROCK	---
LABEL	---
95.36	---
0	---
1	---
2	---
3	---
4	---
5	---
6	---
7	---
8	---
9	---
0	---



R-22-E



SCALE 0 1 MILES

TOTAL NET LENGTH OF CENTERLINE = 0.093 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, KENOSHA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM NAVD88 (2012).

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

13TH AVENUE

(PIKE RIVER BRIDGE B-30-0013)

LOCAL ROAD
KENOSHA COUNTY

STATE PROJECT NUMBER

3831-00-71

END PROJECT

STA. 15+60.00

Y = 159 725.691

X = 628 359.225

PROJECT LOCATION

B-30-0141

BEGIN PROJECT

STA. 10+68.00

Y = 159 234.786

X = 628 326.496

T-2-N

ACCEPTED FOR

VILLAGE of SOMERS

President

10/16/19
(Date) (Signature) (Title of Official)

ORIGINAL PLANS PREPARED BY

WESTBROOK
Associated Engineers, Inc.

619 EAST HOXIE STREET
P.O. BOX 429
SPRING GREEN, WISCONSIN 53588
PHONE (608) 588-7866
FAX (608) 588-7954



10-22-2019
(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY:

Surveyor	WESTBROOK ASSOCIATED ENGINEERS
Designer	WESTBROOK ASSOCIATED ENGINEERS
Project Manager	KATHY KRAMER, P.E.
Regional Examiner	SE REGION
Regional Supervisor	JEFF BOHEN, P.E.

APPROVED FOR THE DEPARTMENT

10/24/19 K Kramer
(Date) (Signature)

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STANDARD ABBREVIATIONS

ABUT.	Abutment	JT	Joint
AC	Acre	JCT	Junction
AGG.	Aggregate	LHF	Left-Hand Forward
AH	Ahead	L	Length of Curve
<	Angle	LIN FT OR LF	Linear Foot
ASPH	Asphaltic	LC	Long Chord of Curve
AVG.	Average	MH	Manhole
A.D.T	Average Daily Traffic	MB	Mailbox
BAD	Base Aggregate Dense	ML OR M/L	Match Line
BK	Back	N	North
BF	Back Face	Y	North Grid Coordinate
B.M.	Bench Mark	OD	Outside Diameter
BR.	Bridge	PLE	Permanent Limited Easement
C/L	Center Line	PT	Point
CC	Center to Center	PC	Point of Curvature
CTH	County Trunk Highway	PI	Point of Intersection
CR.	Creek	PRC	Point of Reverse Curvature
CY or CU YD	Cubic Yard	PT	Point of Tangency
CP	Culvert Pipe	POC	Point on Curve
C & G	Curb and Gutter	PVC	Polyvinyl Chloride
D	Degree of Curve	PCC	Portland Cement Concrete
DHV	Design Hour Volume	LB	Pound
DIA	Diameter	PSI	Pounds Per Square Inch
E	East	PE	Private Entrance
X	East Grid Coordinate	R	Radius
ELEC	Electric	RR	Railroad
EL OR ELEV	Elevation	RL OR R/L	Reference Line
ESALS	Equivalent Single Ac=xle Loads	RP	Reference Point
EBS	Excavation Below Subgrade	RCCP	Reinforced Concrete Culvert Pipe
FF	Face to Face	REQD	Required
FE	Field Entrance	RES	Residence or Residential
F	Fill	RW	Retaining Wall
FG	Finished Grade	RT	Right
FL or F/L	Flow Line	RHF	Right-Hand Forward
FT	Foot	R/W	Right-of-Way
FTG	Footing	R	River
GN	Grid North	RD	Road
HT	Height	RDWY	Roadway
CWT	Hundredweight	SALV	Salvaged
HYD	Hydrant	SAN S	Sanitary Sewer
INL	inlet		
ID	Inside Diameter		
INV	Invert		
IP	Iron Pipe or Pin		
IRS	Iron Rod Set		

SEC	Section
SHLDR	Shoulder
SHR	SHRINKAGE
SW	Sidewalk
S	South
SQ	Square
SF OR SQ FT	Square Feet
SY or SQ YD	Square Yard
STD	Standard
SDD	Standard Detail Drawings
STH	State Trunk Highway
STA	Station
SS	Storm Sewer
SG	Subgrade
SE	Superelevation
SL or S/L	Survey Line
SV	Septic Vent
T	Tangent
TEL	Telephone
TEMP	Temporary
TI	Temporary Interest
t	Ton
T or TN	Town
TRANS	Transition
TL OR T/L	Transit Line
T	Trucks (percent of)
TYP	Typical
UNCL	Unclassified
UG	Underground Cable
USH	United States Highway
VAR	Variable
V	Velocity or Design Speed
VERT	Vertical
VC	Vertical Curve
VOL	Volume
WM	Water Main
WV	Water Valve
W	West
WB	Westbound
YD	Yard

CONTACTS

CONSULTANT LIAISON
WESTBROOK ASSOCIATED ENGINEERS, INC.
619 EAST HOXIE STREET
SPRING GREEN, WI 53588

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PH: (608) 588-7866
FAX: (608) 588-7954
aplamer@westbrookeng.com

COUNTY LIAISON
VILLAGE OF SOMERS
7511 12TH STREET
KENOSHA, WI 53144

ATTN: BILL MORRIS
PH: (262) 589-2822
bmorris@somers.org

WDNR LIAISON
DNR SERVICE CENTER
141 NW BARSTOW ROOM 180
WAUKESHA, WI 53188

ATTN: CRAIG WEBSTER
PH: (262) 574-2141
Craig.Webster@wisconsin.gov

UTILITIES

WE ENERGIES - GAS
ATTN: CHRIS DeGRAVE
231 W. MICHIGAN ST, ROOM A252
PO BOX 2046
MILWAUKEE, WI 53201
(262) 886-7018
Chris.DeGrave@we-energies.com

TOWN OF SOMERS - SANITARY
ATTN: JASON PETERS
7511 12TH ST
PO BOX 197
SOMERS, WI 53171
(262) 859-2822
JPeters@somers.org



**DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. ALL IN-WATER EROSION CONTROL ITEMS SHALL BE INSTALLED PRIOR TO DEMO, UNLESS WDNR AND PROJECT ENGINEER AGREE OTHERWISE AS PROPOSED IN THE PROJECTS ECIP. SILT FENCE SHALL BE IN PLACE PRIOR TO CONSTRUCTION.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE DRIVING LANES AND THE SHOULDERS ARE TO BE FERTILIZED, SEEDED, TEMPORARY SEEDED, AND E-MATTED OR AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED AT 3 LBS PER 1000 SQUARE FEET.

ANY AND ALL DISTURBED AREAS THAT WILL NOT BE FINISHED AND RESTORED WITHIN 14 DAYS SHALL BE SEEDED WITH TEMPORARY SEED WITHIN 48 HOURS.

RESTORATION OF EXPOSED SLOPES AND DITCHES SHALL TAKE PLACE WITHIN 7 CALENDAR DAYS AFTER FINISHED GRADING IS COMPLETE.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

WETLANDS ARE PRESENT AT THE LOCATIONS SHOWN IN THE PLANS. DO NOT OPERATE MACHINERY OUTSIDE OF THE SLOPE INTERCEPTS IN THESE LOCATIONS.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR FIELD LOCATING ALL UTILITIES.

D.O.T. MONUMENT IS TO BE FURNISHED BY THE STATE AND PLACED BY THE CONTRACTOR IN THE SAME WING THAT THE PROPOSED NAME PLATE WILL BE PLACED, AS DIRECTED BY THE ENGINEER.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), KENOSHA COUNTY, HORIZONTAL DATUM NAD83, ELEVATION DATUM NAVD88.

ASPHALTIC SURFACE CALCULATIONS ARE BASED ON 112lb/sy/in.

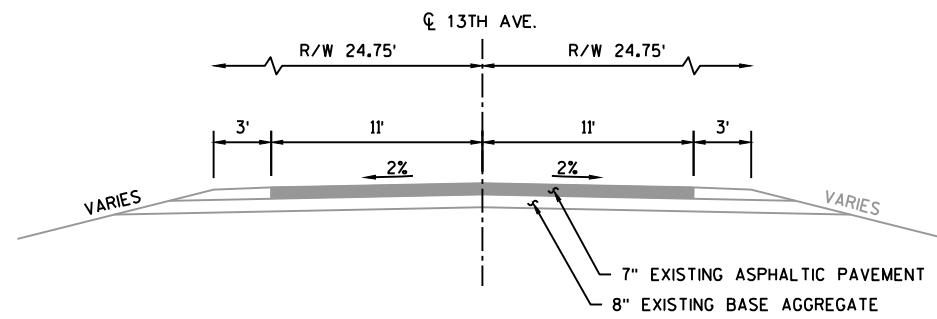
ASPHALTIC SURFACE LAYERS:
- UPPER: 1¾" (12.5 MM NOMINAL SIZE)
- LOWER: 2¼" (12.5 MM NOMINAL SIZE)

ORDER OF SECTION 2 SHEETS

GENERAL NOTES
TYPICAL SECTIONS
HAZARD BOUY LAYOUT
CONSTRUCTION DETAILS
SIGNING & PAVEMENT MARKING

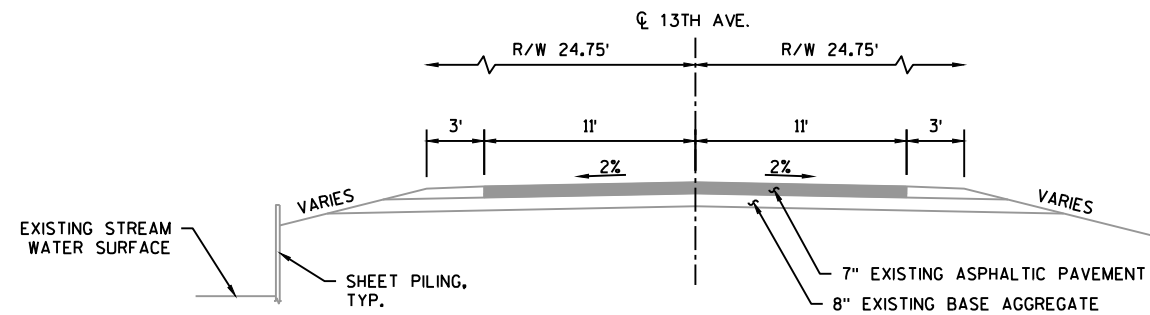
RUNOFF COEFFICIENT TABLE

HYDROLOGIC SOIL GROUP												
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES,WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						



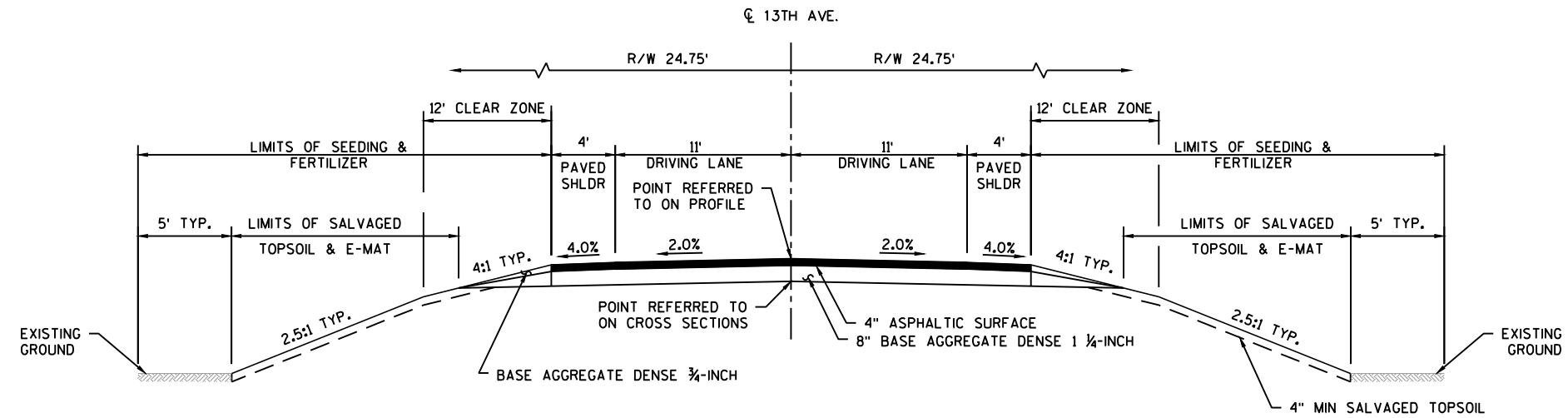
TYPICAL EXISTING SECTION

STA. 10+67.41 - STA. 13+67
STA. 14+98 - STA. 15+60.13



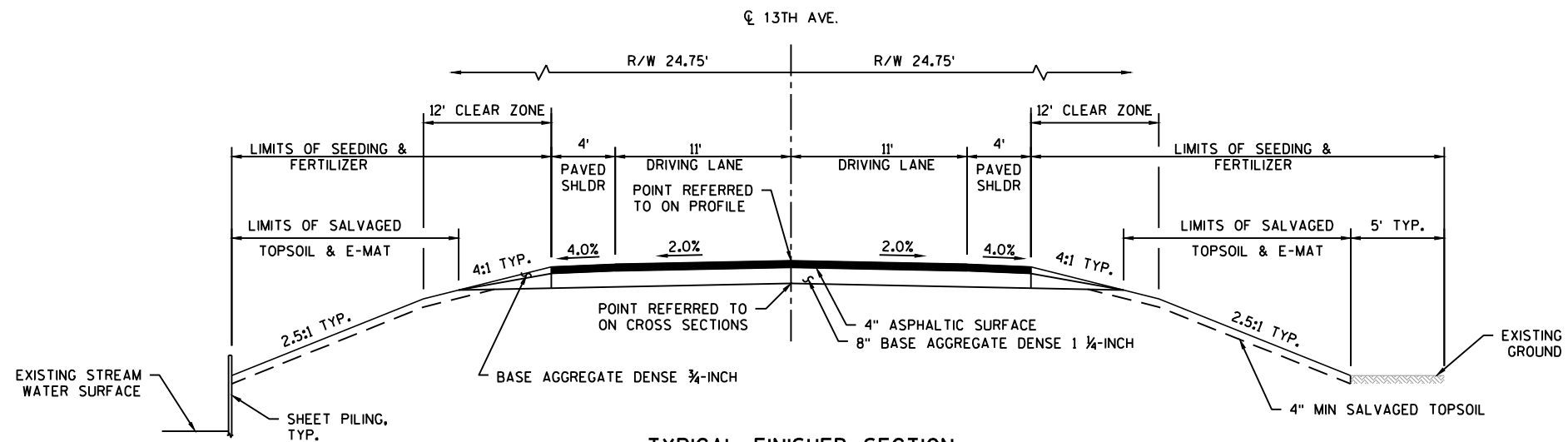
TYPICAL EXISTING SECTION

STA. 13+67 - STA. 14+98



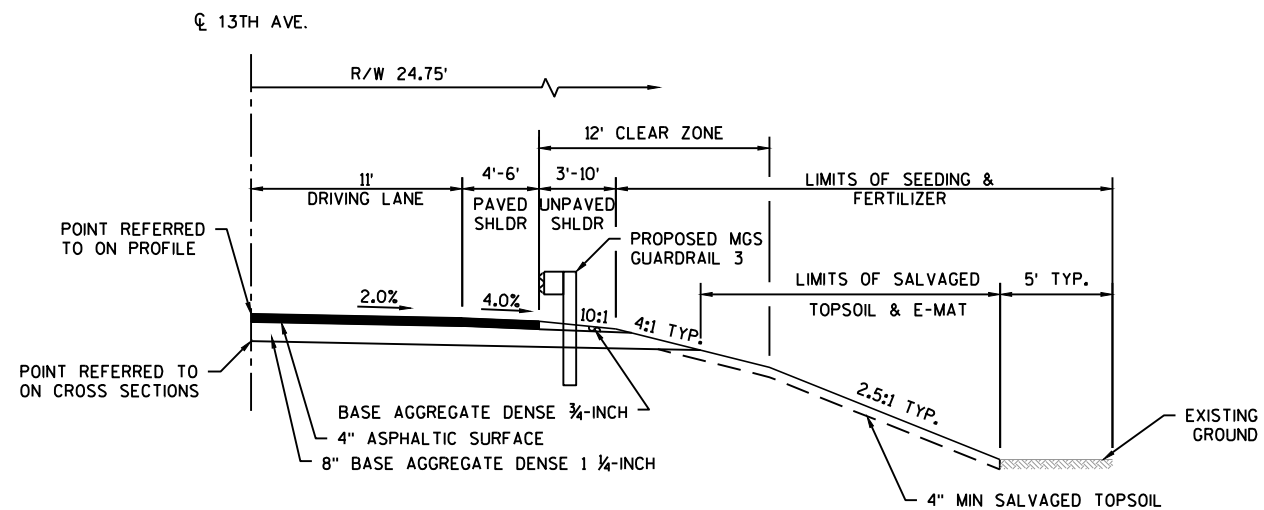
TYPICAL FINISHED SECTION

STA. 10+67.41 - STA. 13+67
STA. 14+98 - STA. 15+60.13



TYPICAL FINISHED SECTION

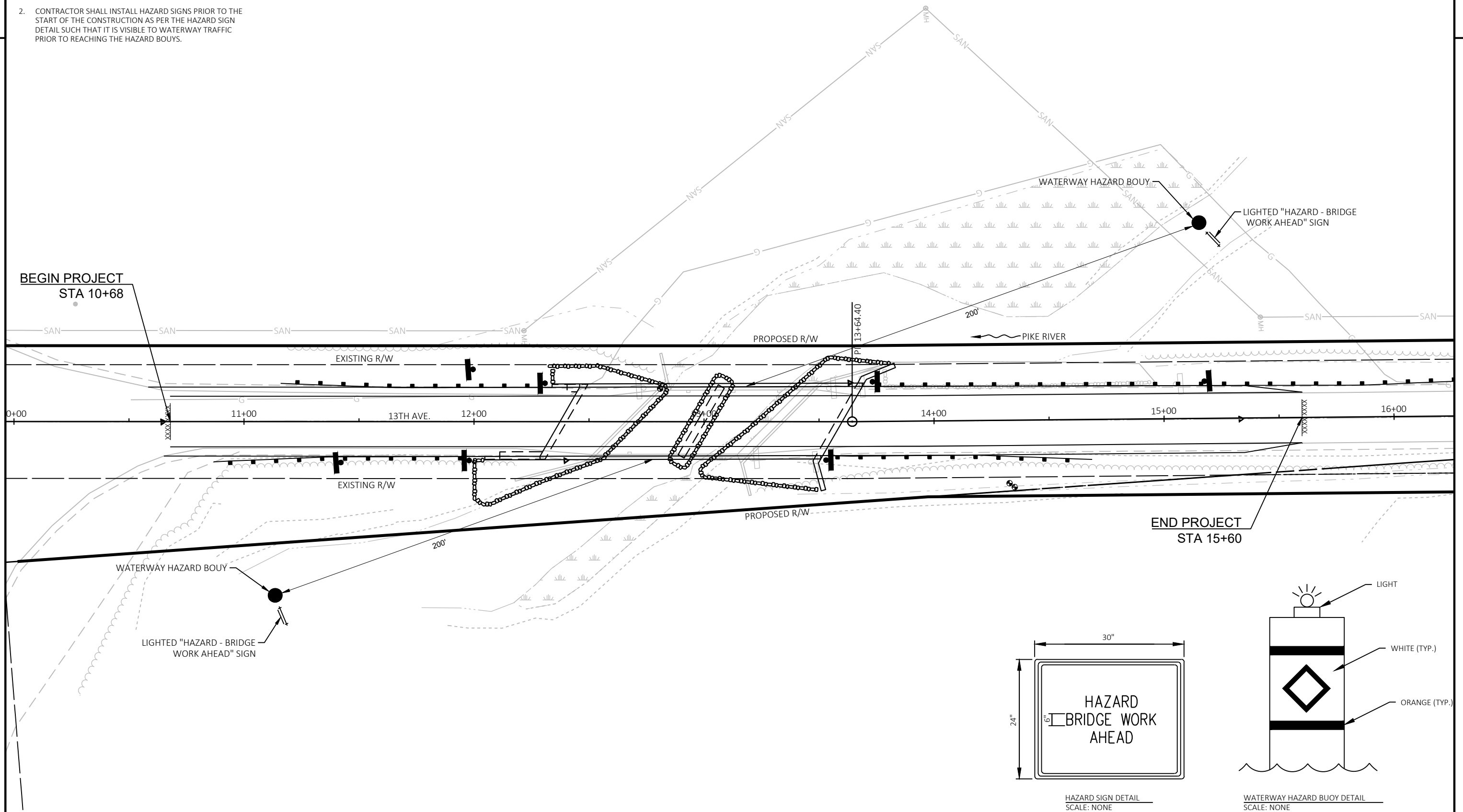
STA. 13+67 - STA. 14+98



TYPICAL FINISHED HALF SECTION - GUARDRAIL

NOTES:

1. CONTRACTOR SHALL INSTALL HAZARD BOUYS PRIOR TO THE START OF BRIDGE CONSTRUCTION/DEMOLITION. HAZARD BOUYS ARE TO REMAIN IN PLACE UNTIL COMPLETION OF BRIDGE CONSTRUCTION.
2. CONTRACTOR SHALL INSTALL HAZARD SIGNS PRIOR TO THE START OF THE CONSTRUCTION AS PER THE HAZARD SIGN DETAIL SUCH THAT IT IS VISIBLE TO WATERWAY TRAFFIC PRIOR TO REACHING THE HAZARD BOUYS.



PROJECT NO: 3831-00-71

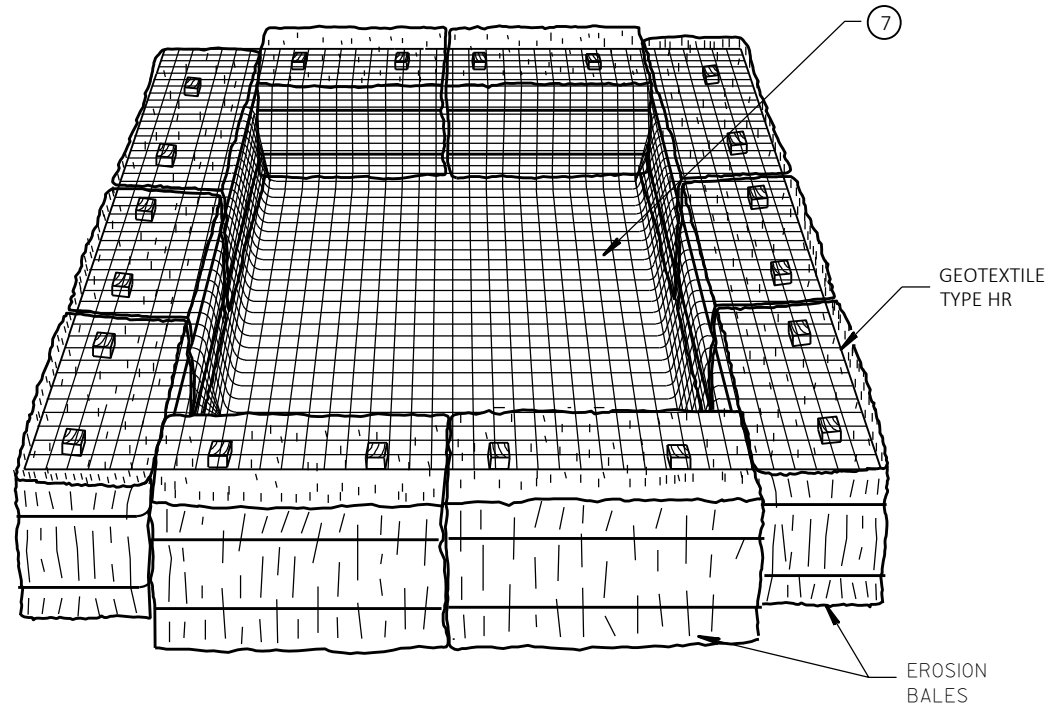
HWY: 13TH AVENUE

COUNTY: KENOSHA

HAZARD BOUY LAYOUT

SHEET

E



NOTES

1. CONTRACTOR SHALL PUMP WATER FROM WORK AREA EXCAVATION TO BASIN PRIOR TO DISCHARGING.
2. BASIN SHALL BE KEPT LESS THAN 10% FULL OF SEDIMENT. GEOTEXTILE FABRIC AND SEDIMENTS SHALL BE DISPOSED OF BY THE CONTRACTOR OFF THE PROJECT SITE.
3. SIZE TO BE DETERMINED BY THE ENGINEER IN THE FIELD BASED ON WATER QUANTITY AND QUALITY.
4. GEOTEXTILE FABRIC SHALL BE REPLACED AS NEEDED, USED GEOTEXTILE FABRIC AND SEDIMENTS SHALL BE DISPOSED OF BY THE CONTRACTOR OFF THE PROJECT SITE AT NO COST TO THE DEPARTMENT.
5. GEOTEXTILE TYPE HR TO BE PAID FOR SEPARATELY.
6. EROSION BALES TO BE PAID FOR SEPARATELY.
7. DEWATERING BAG SHALL BE PLACED INSIDE THE TEMPORARY SETTLING BASIN TO MEET WATER QUALITY DISCHARGE STANDARDS.
8. DO NOT PLACE TEMPORARY SETTLING BASIN WITHIN WETLAND AREA.

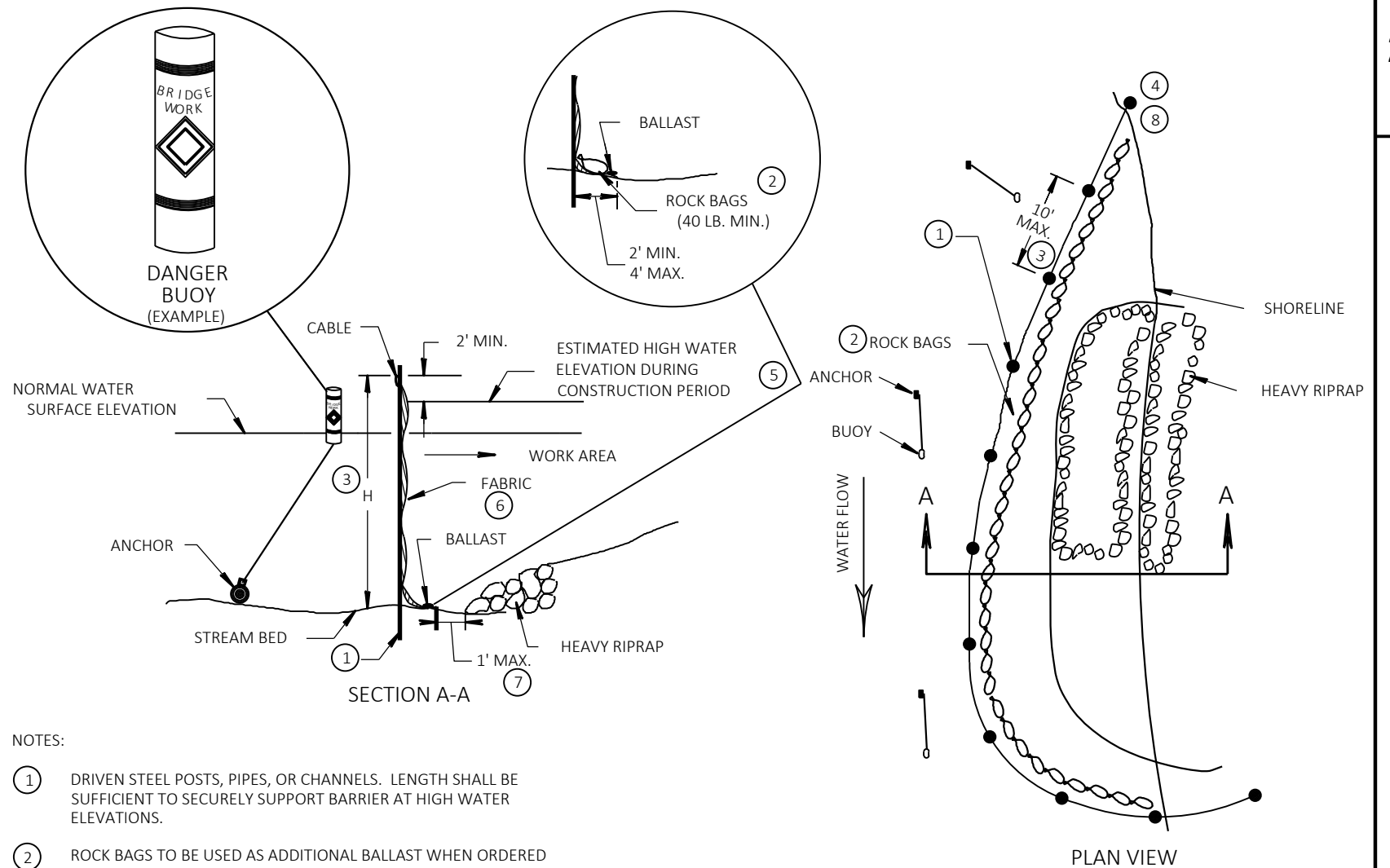
(SIZE TO BE DETERMINED IN FIELD AS INDICATED BELOW:)

STORAGE VOLUME (C.F.) = 16 X GPM (PUMP RATE)

EXAMPLE:
CONTRACTOR INDICATES PUMP CAPABLE OF 50 GPM
HEIGHT OF BALES = 1.5 FT.

SOLUTION:
SV (C.F.) = 16 X 50
SV = 800 C.F.
 $\frac{800 \text{ C.F.}}{1.5 \text{ FT.}} = 533 \text{ S.F.}$
USE A 20 FT. X 27 FT. BASIN

TEMPORARY SETTLING BASIN






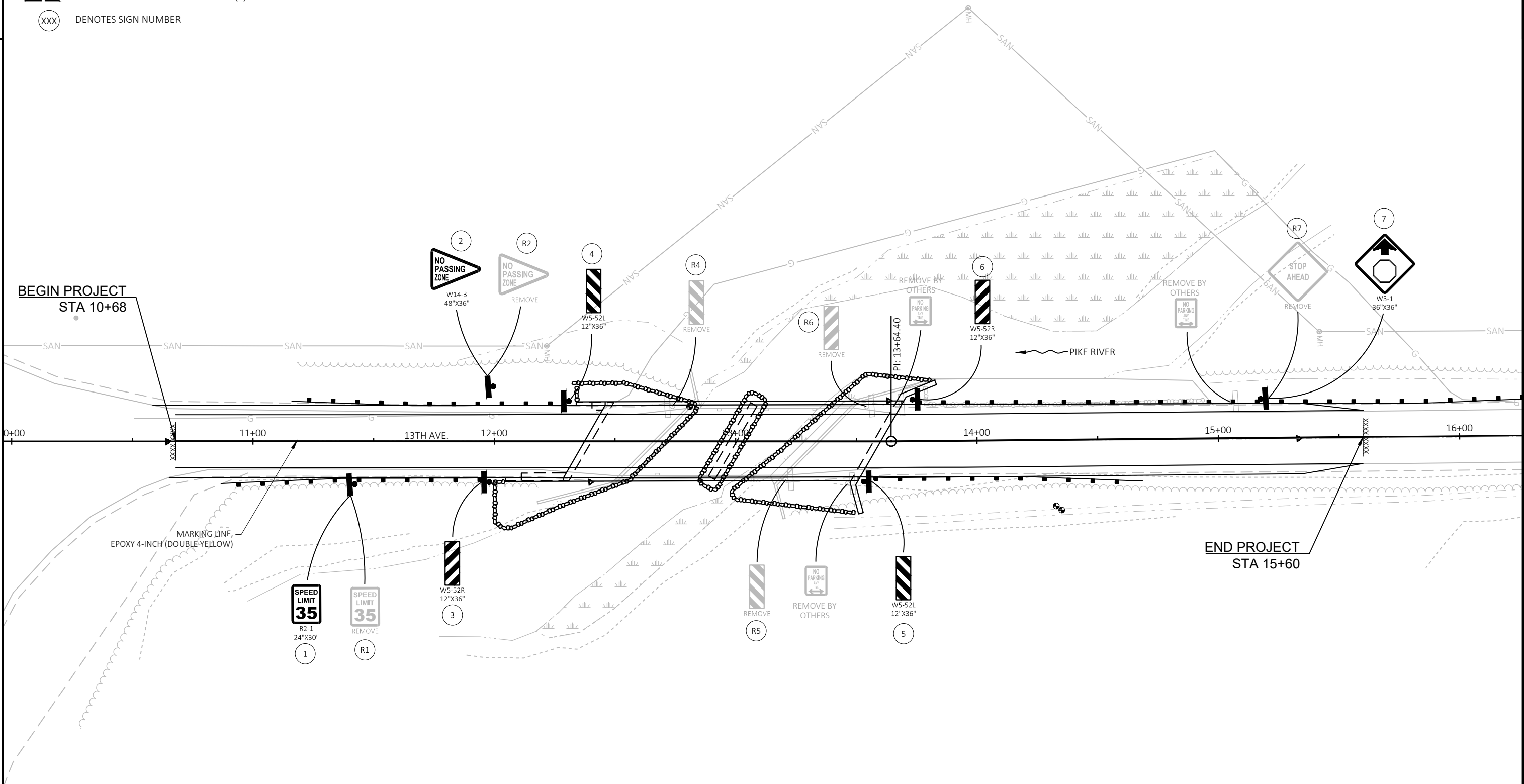
NOTES:

1. DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
2. ROCK BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. ROCK BAGS SHALL BE CONTINUOUS WITH NO SPACING.
3. WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
4. IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
5. ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD, MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN THE Q2 OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
6. ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
7. INSTALL THE TURBIDITY BARRIER WITH THE BALLAST PLACED NO MORE THAN 1' AWAY FROM THE TOE OF THE RIPRAP.
8. THE UPSTREAM ENDS OF TURBIDITY BARRIER SHALL BE CONNECTED TO THE STEEL SHEETING OR TRENCHED INTO THE BANK AND FIRMLY ANCHORED.

ENHANCED TURBIDITY BARRIER DETAIL

LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
-  PROPOSED SIGN MOUNTED ON POST(S)
-  DENOTES SIGN NUMBER

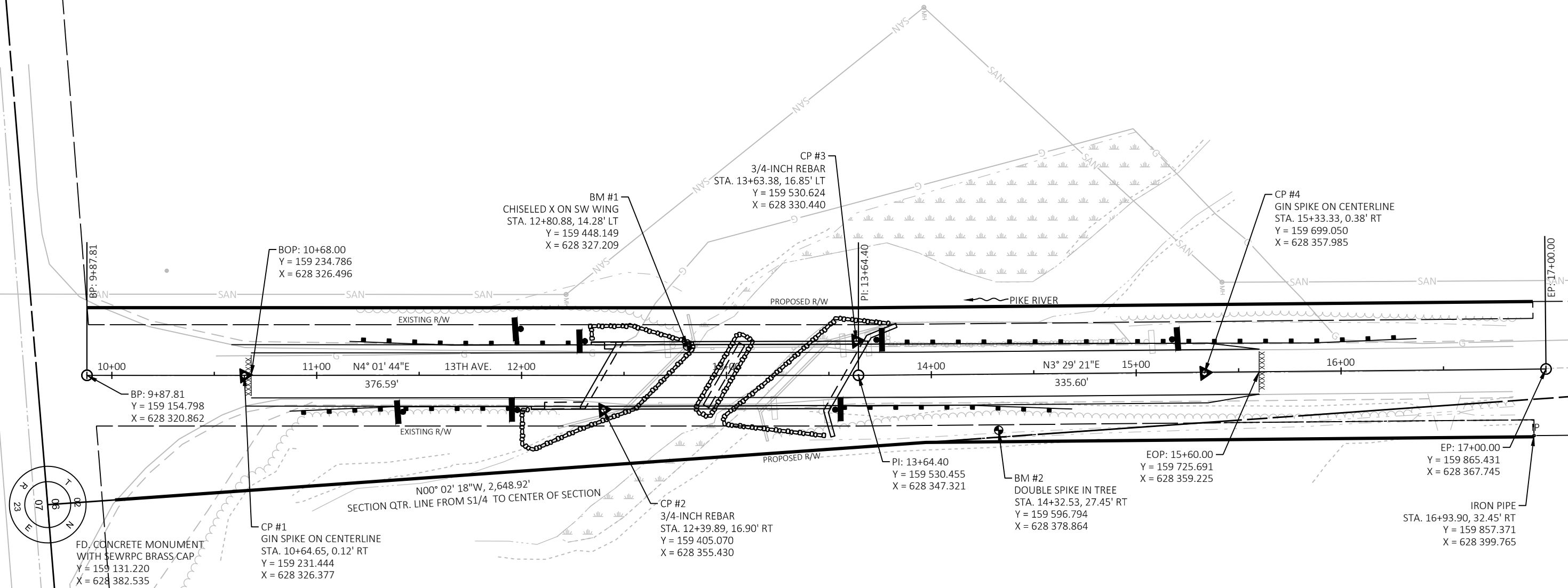


NOTES:

FOR SIGNING DETAILS SEE SDD 15C6 "SIGNING & MARKINGS FOR TWO LANE BRIDGES".

W5-52 SIGNS SHALL BE MOUNTED AT 4-FT MINIMUM MOUNTING HEIGHT.

PROJECT NO: 3831-00-71	HWY: 13TH AVENUE	COUNTY: KENOSHA	SIGNING & PAVEMENT MARKING	SHEET	E
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PROJECT NO: 3831-00-71

HWY: 13TH AVENUE

COUNTY: KENOSHA

ALIGNMENT DETAILS

SHEET

E

Estimate Of Quantities

3831-00-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	6.000	6.000
0004	201.0205	Grubbing	STA	6.000	6.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 13+00	LS	1.000	1.000
0008	205.0100	Excavation Common	CY	425.000	425.000
0010	206.1000	Excavation for Structures Bridges (structure) 01. B-30-0141	LS	1.000	1.000
0012	208.0100	Borrow	CY	245.000	245.000
0014	210.1500	Backfill Structure Type A	TON	1,130.000	1,130.000
0016	213.0100	Finishing Roadway (project) 01. 3831-00-71	EACH	1.000	1.000
0018	305.0110	Base Aggregate Dense 3/4-Inch	TON	50.000	50.000
0020	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	730.000	730.000
0022	455.0605	Tack Coat	GAL	86.000	86.000
0024	465.0105	Asphaltic Surface	TON	276.000	276.000
0026	502.0100	Concrete Masonry Bridges	CY	562.000	562.000
0028	502.3200	Protective Surface Treatment	SY	405.000	405.000
0030	502.3210	Pigmented Surface Sealer	SY	139.000	139.000
0032	505.0400	Bar Steel Reinforcement HS Structures	LB	15,620.000	15,620.000
0034	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	88,860.000	88,860.000
0036	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0038	550.2126	Piling CIP Concrete 12 3/4 X 0.375-Inch	LF	1,445.000	1,445.000
0040	603.8000	Concrete Barrier Temporary Precast Delivered	LF	87.500	87.500
0042	603.8125	Concrete Barrier Temporary Precast Installed	LF	87.500	87.500
0044	606.0300	Riprap Heavy	CY	375.000	375.000
0046	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	190.000	190.000
0048	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0050	614.2300	MGS Guardrail 3	LF	250.000	250.000
0052	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0054	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0056	618.0100	Maintenance And Repair of Haul Roads (project) 01. 3831-00-71	EACH	1.000	1.000
0058	619.1000	Mobilization	EACH	1.000	1.000
0060	624.0100	Water	MGAL	7.800	7.800
0062	625.0500	Salvaged Topsoil	SY	1,125.000	1,125.000
0064	628.1104	Erosion Bales	EACH	40.000	40.000
0066	628.1504	Silt Fence	LF	575.000	575.000
0068	628.1520	Silt Fence Maintenance	LF	460.000	460.000
0070	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0072	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0074	628.2008	Erosion Mat Urban Class I Type B	SY	1,125.000	1,125.000

Estimate Of Quantities

3831-00-71

Line	Item	Item Description	Unit	Total	Qty
0076	628.6005	Turbidity Barriers	SY	540.000	540.000
0078	629.0210	Fertilizer Type B	CWT	1.500	1.500
0080	630.0120	Seeding Mixture No. 20	LB	70.000	70.000
0082	630.0200	Seeding Temporary	LB	70.000	70.000
0084	630.0500	Seed Water	MGAL	55.000	55.000
0086	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	7.000	7.000
0088	637.2230	Signs Type II Reflective F	SF	31.560	31.560
0090	638.2602	Removing Signs Type II	EACH	6.000	6.000
0092	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0094	642.5001	Field Office Type B	EACH	1.000	1.000
0096	643.0300	Traffic Control Drums	DAY	1,310.000	1,310.000
0098	643.0420	Traffic Control Barricades Type III	DAY	2,096.000	2,096.000
0100	643.0705	Traffic Control Warning Lights Type A	DAY	2,620.000	2,620.000
0102	643.0715	Traffic Control Warning Lights Type C	DAY	1,310.000	1,310.000
0104	643.0900	Traffic Control Signs	DAY	1,179.000	1,179.000
0106	643.5000	Traffic Control	EACH	1.000	1.000
0108	645.0111	Geotextile Type DF Schedule A	SY	57.000	57.000
0110	645.0120	Geotextile Type HR	SY	756.000	756.000
0112	646.1020	Marking Line Epoxy 4-Inch	LF	984.000	984.000
0114	650.4500	Construction Staking Subgrade	LF	370.000	370.000
0116	650.5000	Construction Staking Base	LF	370.000	370.000
0118	650.6500	Construction Staking Structure Layout (structure) 01. B-30-0141	LS	1.000	1.000
0120	650.9910	Construction Staking Supplemental Control (project) 01. 3831-00-71	LS	1.000	1.000
0122	650.9920	Construction Staking Slope Stakes	LF	370.000	370.000
0124	690.0150	Sawing Asphalt	LF	50.000	50.000
0126	715.0502	Incentive Strength Concrete Structures	DOL	3,370.000	3,370.000
0128	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	800.000	800.000
0130	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	900.000	900.000

3

CLEARING & GRUBBING				
		201.0105	201.0205	
		CLEARING	GRUBBING	
STATION - STATION	LOCATION	(STA)	(STA)	
11+00 - 12+00	RT	1.0		
11+00 - 12+00	LT & RT	-	1.0	
12+00 - 13+00	LT & RT	1.0	1.0	
13+00 - 15+00	RT	2.0	2.0	
15+00 - 17+00	LT & RT	2.0	2.0	
TOTALS		6.0	6.0	

EARTHWORK SUMMARY				
		205.0100	208.0100	
		EXCAVATION	BORROW	
STATION - STATION	LOCATION	COMMON	EXCAVATION	
		(CY)	(CY)	
10+68 - 12+38	MAINLINE	180	245	
13+60 - 15+60	MAINLINE	245		
TOTALS		425	245	

BASE AGGREGATE DENSE				
		305.0110	305.0110	624.0100
		3/4-INCH	1 1/4-INCH	WATER
STATION - STATION	LOCATION	(TON)	(TON)	(MGAL)
10+68 - 12+38.00	MAINLINE	20	320	3.4
13+60 - 15+60	MAINLINE	30	410	4.4
TOTALS		50	730	7.8

ASPHALTIC ITEMS				
		455.0605	465.0105	
		TACK	ASPHALTIC	
STATION - STATION	LOCATION	COAT	SURFACE	
		(GAL)	(TON)	
10+68 - 12+38	MAINLINE	40	128	
13+60 - 15+60	MAINLINE	46	148	
TOTALS		86	276	

MGS GUARDRAIL				
		614.2300	614.2500	614.2610
		MGS	MGS	MGS
		GUARDRAIL 3	THRIE BEAM	GUARDRAIL
STATION - STATION	LOCATION	(LF)	TRANSITION	TERMINAL EAT
			(LF)	(EACH)
10+87 - 12+05	RT	25	39.40	1
11+16 - 12+34	LT	25	39.40	1
13+51 - 14+69	RT	25	39.40	1
13+69 - 16+37	LT	175	39.40	1
TOTALS		250.00	157.60	4

FINISHING ITEMS							
		625.0500	638.2008	629.0210	630.0120	630.0200	630.0500
		SALVAGED	EROSION MAT	FERTILIZER	SEEDING	SEEDING	SEED
		TOPSOIL	URBAN CLASS I		MIXTURE	TEMPORARY	WATER
STATION - STATION	LOCATION	(SY)	(SY)	(CWT)	NO. 20	(LB)	(MGAL)
10+68 - 12+38	MAINLINE	433	433	0.50	22	22	17.6
13+60 - 15+60	MAINLINE	470	470	0.75	33	33	26.6
	UNDISTRIBUTED	222	222	0.25	15	15	10.8
TOTALS		1125	1125	1.50	70	70	55

SILT FENCE				
		628.1504	628.1520	
		SILT	SILT FENCE	
STATION - STATION	LOCATION	FENCE	MAINTENANCE	
		(LF)	(LF)	
10+68 - 12+38	RT	35	35	
10+68 - 13+38	LT	93	93	
13+60 - 15+60	LT	255	255	
13+60 - 15+60	RT	77	77	
	UNDISTRIBUTED	115	—	
TOTALS		575	460	

MOBILIZATIONS EROSION CONTROL			
		628.1905	628.1910
		MOBILIZATIONS	MOBILIZATIONS
		EROSION CONTROL	EMERGENCY
		(EACH)	EROSION CONTROL
		(EACH)	(EACH)
ID 3831-00-71		3	2
TOTALS		3	2

CONCRETE BARRIER TEMPORARY PRECAST		
		603.8000
		DELIVERED
		(LF)
SOUTH ABUTMENT		25
PIER		37.5
NORTH ABUTMENT		25
TOTALS		87.5

<u>TURBIDITY BARRIERS</u>	
	628.6005
LOCATION	(SY)
SOUTH ABUT	370
NORTH ABUT	170
TOTALS	540

TEMPORARY SETTLING BASIN		
		628.1104
		EROSION
		BALES
		(EACH)
ID 3831-00-71		40
TOTALS		40
* ADDITIONAL QUANTITIES FOUND ELSEWHERE		

PERMANENT SIGNING							
		634.0614	637.2230				
		POSTS WOOD	SIGNS TYPE II				
		4X6-INCH X 14-FT	REFLECTIVE F				
STATION	LOCATION	SIGN	SIGN	SIZE	(EACH)	(SF)	SIGN MESSAGE
		NUMBER	CODE				
11+42	RT	1	R2-1	24" X 30"	1	5	SPEED LIMIT 35 MPH
12+00	LT	2	W14-3	48" X 36"	1	5.56	NO PASSING ZONE
11+98	RT	3	W5-52R	12" X 36"	1	3	BRIDGE HASH MARKS
12+31	LT	4	W5-52L	12" X 36"	1	3	BRIDGE HASH MARKS
13+53	RT	5	W5-52L	12" X 36"	1	3	BRIDGE HASH MARKS
13+73	LT	6	W5-52R	12" X 36"	1	3	BRIDGE HASH MARKS
15+18	LT	7	W3-1	36" X 36"	1	9	STOP AHEAD
TOTAL					7	31.56	

TRAFFIC CONTROL									
		643.0300	643.0420	643.0705	643.0715	643.0900			
		TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL			
		DRUMS	BARRICADES, TYPE	WARNING LIGHTS,	WARNING LIGHTS,	TRAFFIC CONTROL			
		III	TYPE A	TYPE C	TYPE C	SIGNS			
LOCATION	SERVICE	(NO.)	(DAYS)	(NO.)	(DAYS)	(NO.)	(DAYS)	(NO.)	(DAYS)
ROAD CLOSURE	PERIOD								
	(DAYS)								
UNDISTRIBUTED	131	—	—	16	2096	20	2620	—	—
	131	10	1310	—	—	10	1310	—	—
TOTAL		10	1310	16	2096	20	2620	10	1179

PLACE TRAFFIC CONTROL IN ACCORDANCE WITH SDD 15C2

MARKING LINE EPOXY 4-INCH			
		646.1020	
		(LF)	
STATION - STATION	LOCATION		
10+68 - 15+50	CENTERLINE	984	
TOTAL		984	

CONSTRUCTION STAKING					
		650.4500	650.5000	650.6500	650.9910
		SUBGRADE	BASE	STRUCTURE LAYOUT	SUPPLEMENTAL
		(LF)	(LF)	(STRUCTURE) 01. B-30-0141	CONTROL
				(LS)	(LS)
10+68 - 12+38	MAINLINE	170	170	—	0.5
13+60 - 15+60	MAINLINE	200	200	—	0.5
TOTALS		370	370	1*	1

REMOVING SIGNS TYPE II & REMOVING SMALL SIGN SUPPORTS			
		638.2602	638.3000
		(EACH)	(EACH)
STATION	LOCATION		
11+42	RT	35 MPH	1
12+00	LT	NO PASSING	1
12+74	LT	W5-52L	1
13+20	RT	W5-52L	1
13+54	LT	W5-52R	1
15+18	LT	STOP AHEAD	1
TOTAL		6	6

SAWING ASPHALT		
		690.0150
		(L.F.)
STATION	LOCATION	
10+68	13TH AVE.	28
15+60	13TH AVE	22
TOTAL		50

PROJECT NO: 3831-00-71	HWY: 13TH AVENUE	COUNTY: KENOSHA	MISCELLANEOUS QUANTITIES	SHEET	E
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CONVENTIONAL SYMBOLS

SECTION LINE	---	SECTION CORNER SYMBOL		R/W MONUMENT (TO BE SET)	•
QUARTER LINE	---	SECTION CORNER MONUMENT		NON-MONUMENTED R/W POINT	○
SIXTEENTH LINE	---	FOUND IRON PIN (1-INCH UNLESS NOTED)	IP		
NEW REFERENCE LINE	---	GEODETIC SURVEY MONUMENT			
NEW R/W LINE	---	SIXTEENTH CORNER MONUMENT			
EXISTING R/W OR HE LINE	---	SIGN		OFF-PREMISE SIGN	
PROPERTY LINE	---				
LOT, TIE & OTHER MINOR LINES	---				
SLOPE INTERCEPT	---				
CORPORATE LIMITS	---	ELECTRIC POLE		COMPENSABLE	
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.)	---	TELEPHONE POLE		NON-COMPENSABLE	
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)	---	PEDESTAL (LABEL TYPE) (TV, TEL, ELEC, ETC.)			
TEMPORARY LIMITED EASEMENT AREA	---	ACCESS RESTRICTED BY ACQUISITION			
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)	---	NO ACCESS (BY STATUTORY AUTHORITY)			
TRANSMISSION STRUCTURES	---	ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)			
BUILDING		NO ACCESS (NEW HIGHWAY)			
TO BE REMOVED		PARCEL NUMBER (25)		UTILITY NUMBER (40)	
BRIDGE		PARALLEL OFFSETS			

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	ALUM	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	ROE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	CDR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED	TLE
GAS VALVE	GV	EASEMENT	
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NOS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED EASEMENT	PLE		
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

CONVENTIONAL UTILITY SYMBOLS

WATER	---
GAS	---
TELEPHONE	---
OVERHEAD	---
TRANSMISSION LINES	---
ELECTRIC	---
CABLE TELEVISION	---
FIBER OPTIC	---
SANITARY SEWER	---
STORM SEWER	---

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), KENOSHA COUNTY, NAD83 2011 IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4"x24" IRON REBARS) UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

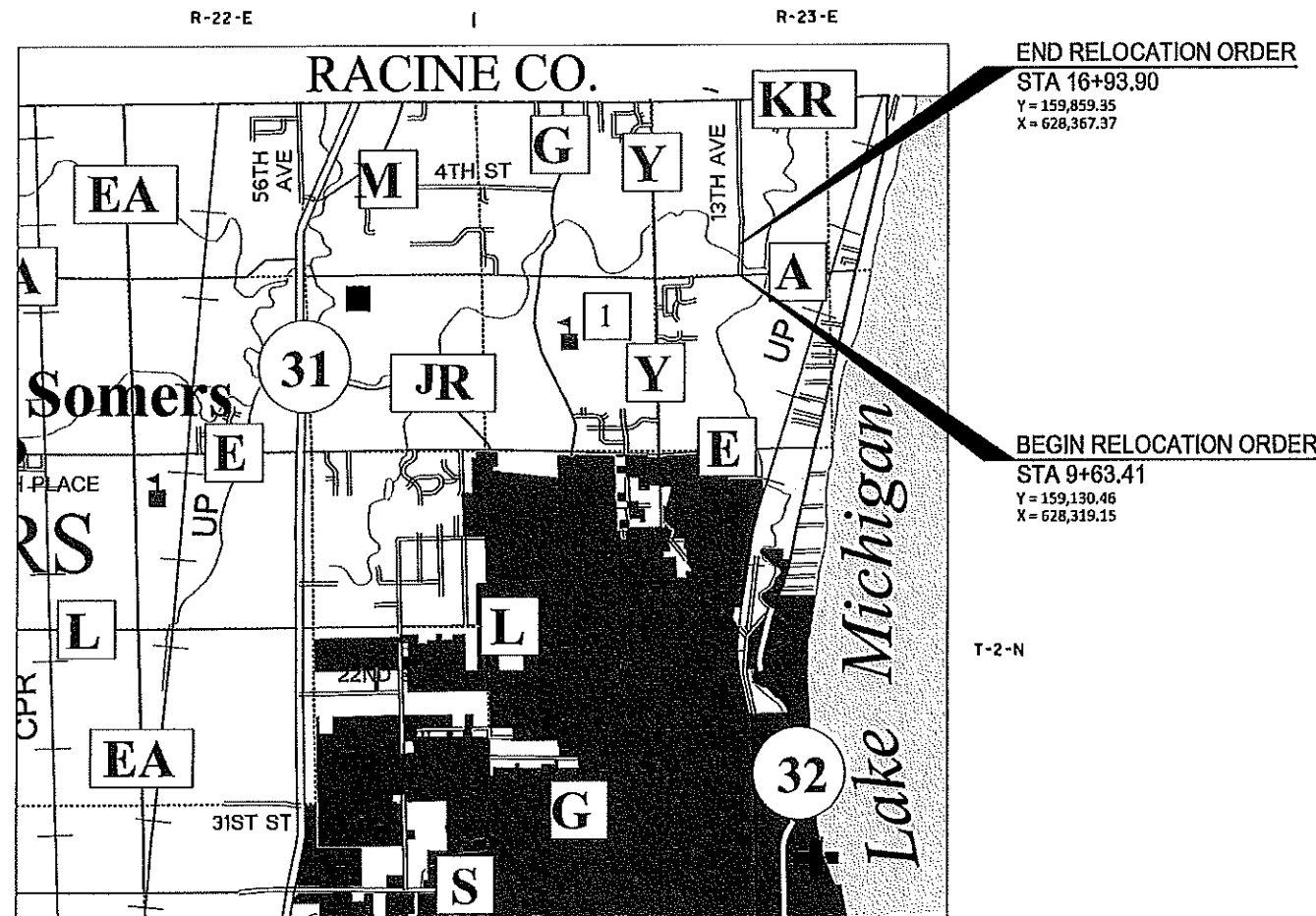
THE PROPOSED REFERENCE LINE IS COINCIDENTAL WITH THE EXISTING CENTERLINE AND IS REFERRED TO AS "RDWY CENTERLINE" WITHIN THIS PLAT.

THE GOVERNMENT LAND LINE AND REFERENCE LINE ARE NOT COINCIDENTAL.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHTS TO MAKE OR CONSTRUCT IMPROVEMENTS ON SAID LANDS OR TO FLATTEN THE SLOPES, SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

A HIGHWAY EASEMENT (HE) IS, AS LONG AS SO USED, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.



LAYOUT
SCALE 0 0.5 1 MILE
TOTAL NET LENGTH OF CENTERLINE = 0.138 MILES

GN

R/W PROJECT NUMBER 3831-00-01	SHEET NUMBER 4.01	TOTAL SHEETS
FEDERAL PROJECT NUMBER		
PLAT OF RIGHT OF WAY REQUIRED FOR VILLAGE OF SOMERS, 13TH AVENUE PIKE RIVER BRIDGE B-30-0141 LOCAL STREET KENOSHA COUNTY		
CONSTRUCTION PROJECT NUMBER 3831-00-71		

CAUTION
THIS PLAT IS FOR ILLUSTRATIVE PURPOSES
ONLY. DEEDS MUST BE CHECKED TO DETERMINE
PROPERTY BOUNDARIES.

ORIGINAL PLAT PREPARED BY

WESTBROOK
Associated Engineers, Inc.

619 EAST HOXIE STREET
PO BOX 429
SPRING GREEN, WI
608-588-7866
WWW.WESTBROOKENG.COM

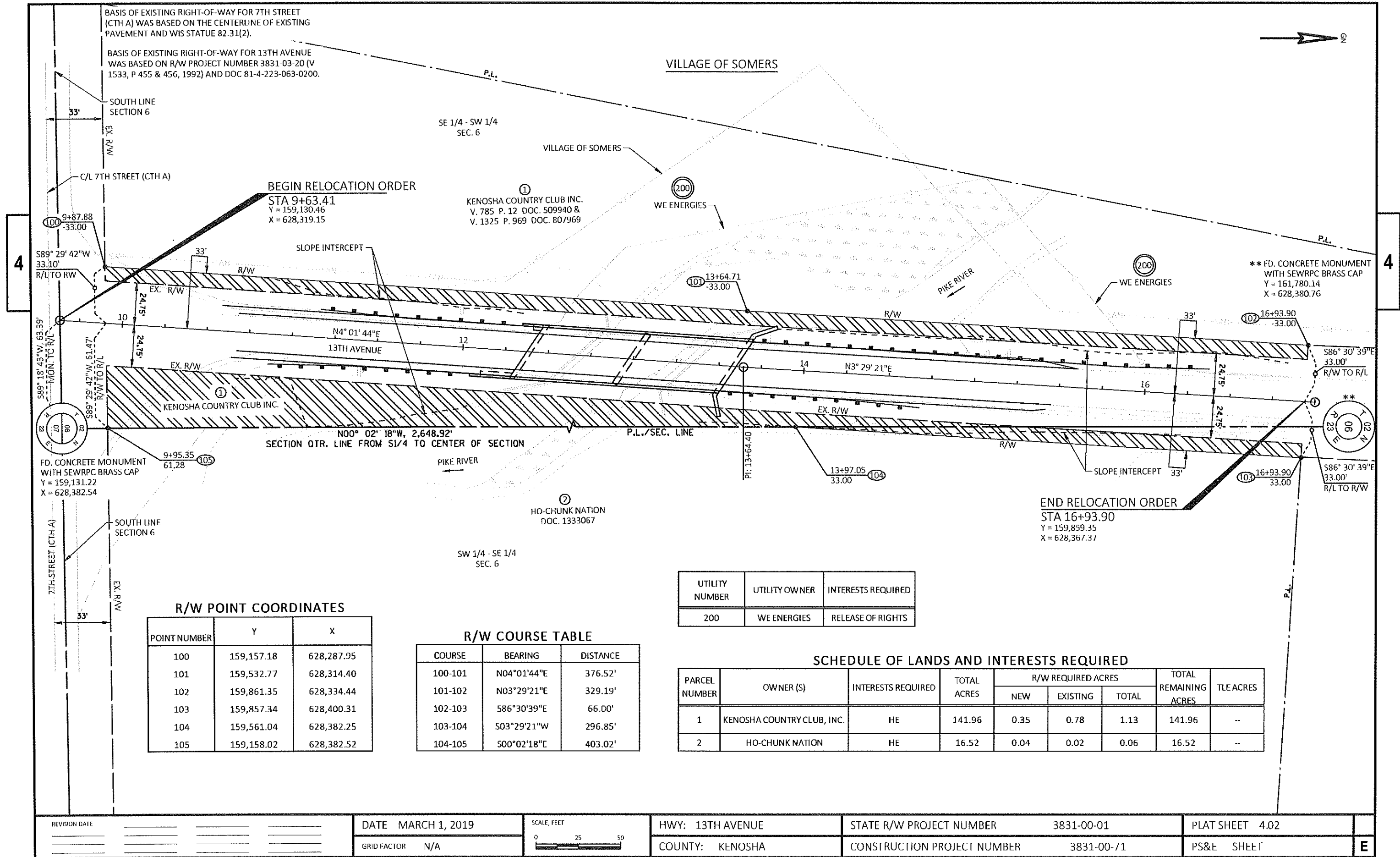
I HEREBY CERTIFY THAT THIS PLAT
WAS CREATED FOR THE VILLAGE OF
SOMERS, KENOSHA COUNTY,
WISCONSIN AND IS CORRECT TO THE
BEST OF MY KNOWLEDGE AND BELIEF.

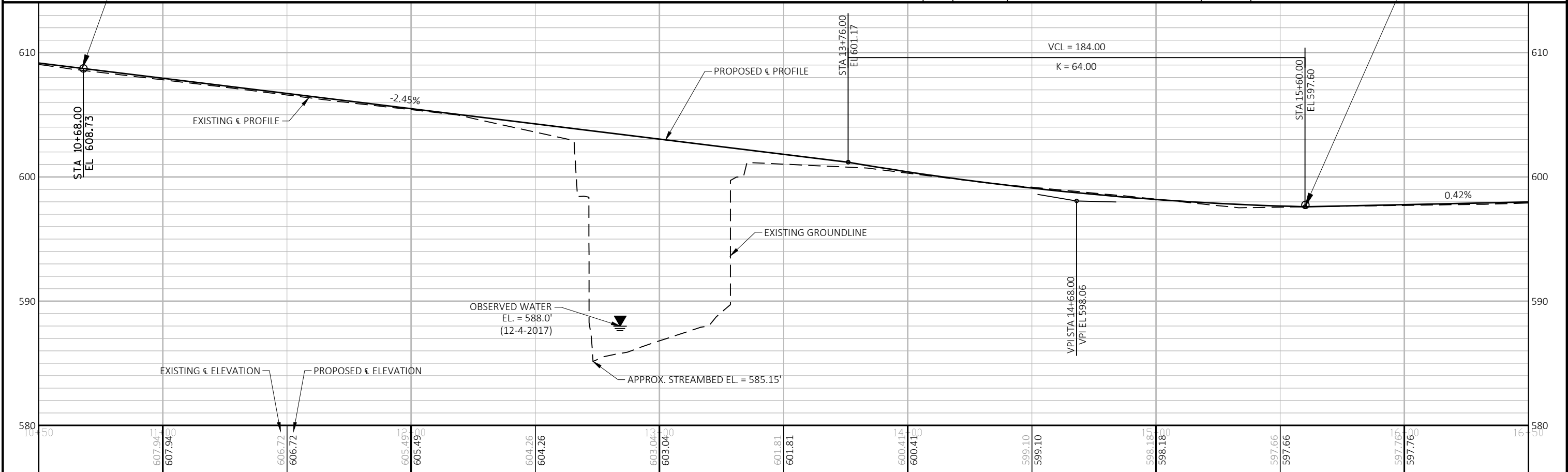
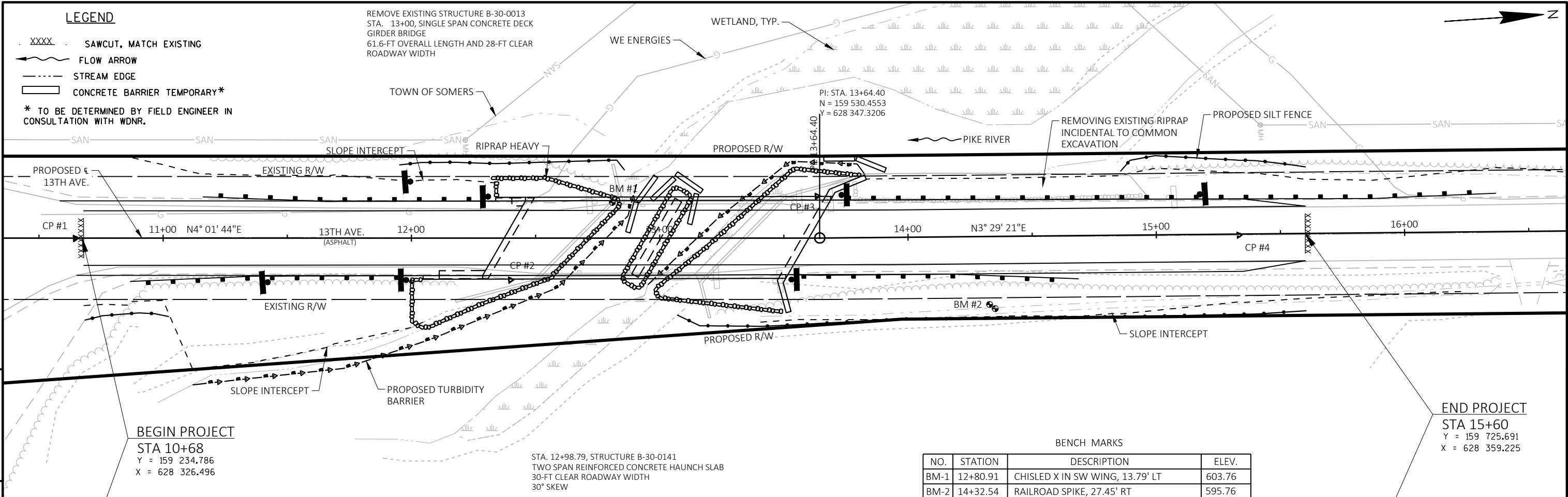
WISCONSIN
LAND SURVEYOR
NICHOLAS J. GREY
S-3145
LAVALLÉ
WISCONSIN
03-01-2019

REVISION DATE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED FOR THE VILLAGE OF SOMERS
DATE: 10/9/19
Signature

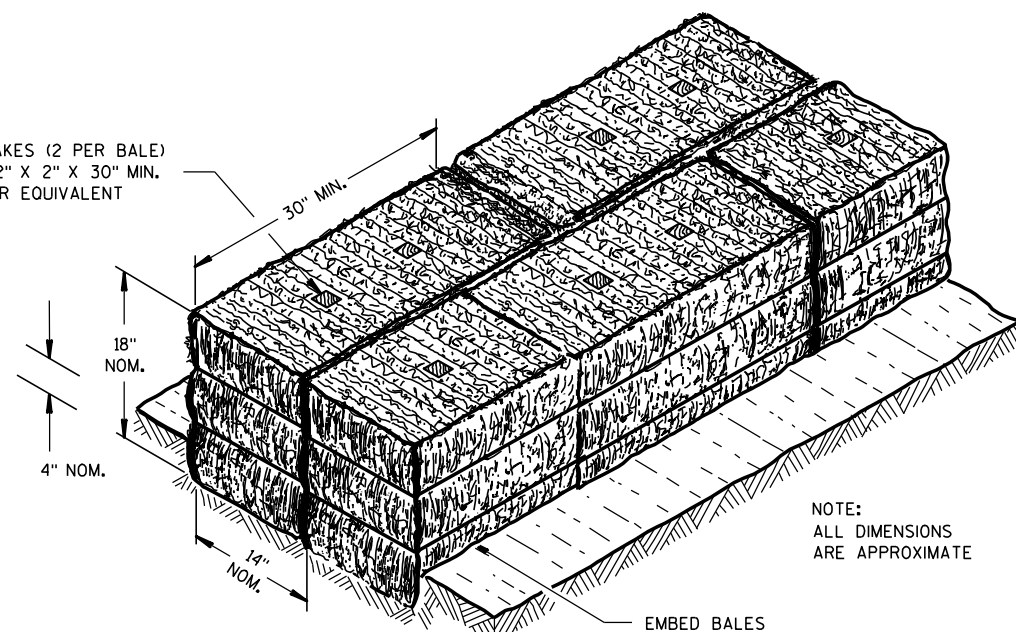




Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
12A03-10	NAME PLATE (STRUCTURES)
14B07-15A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-15I	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05K	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05L	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

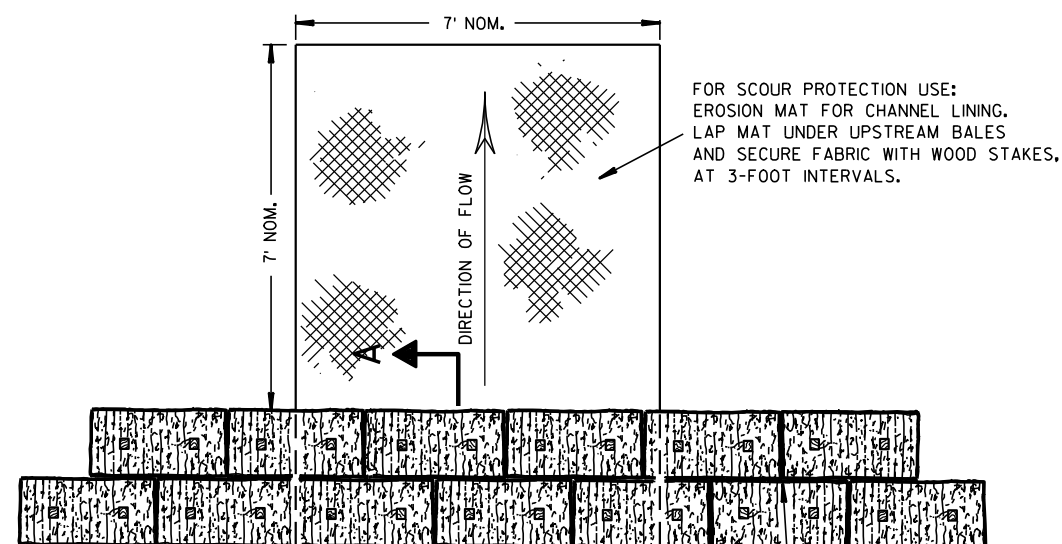
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

EMBED BALES

SECTION A-A

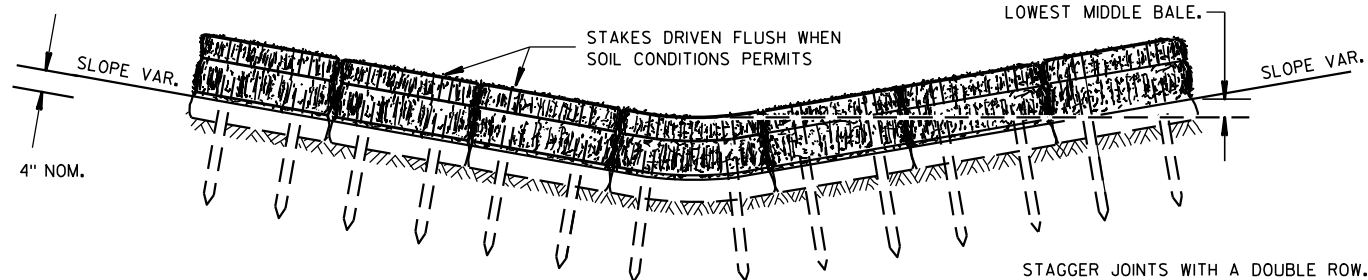


FOR SCOUR PROTECTION USE:
EROSION MAT FOR CHANNEL LINING.
LAP MAT UNDER UPSTREAM BALES
AND SECURE FABRIC WITH WOOD STAKES,
AT 3-FOOT INTERVALS.

PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



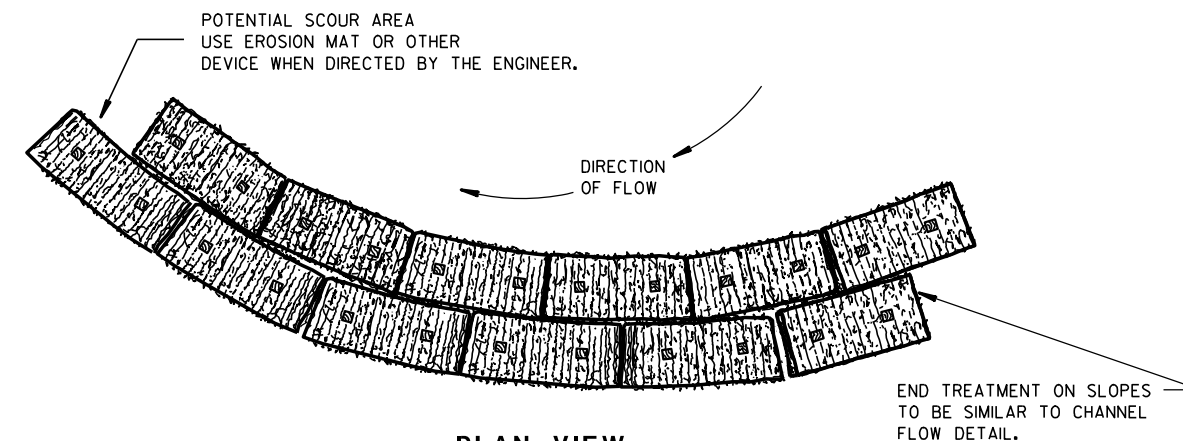
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

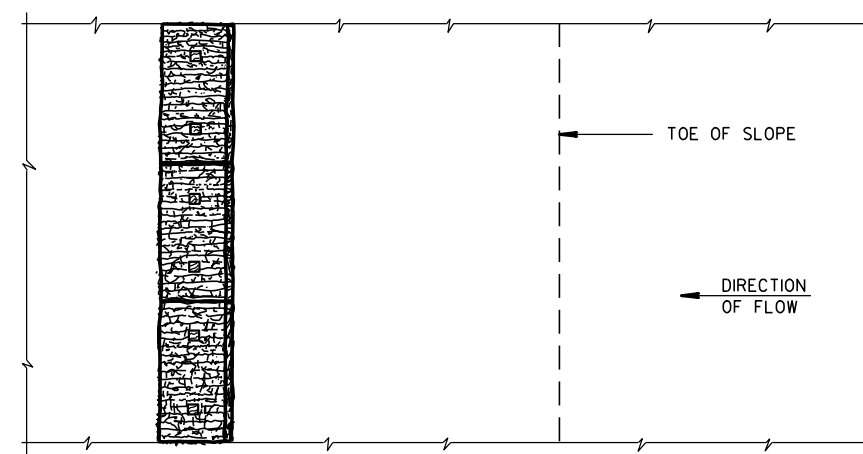
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

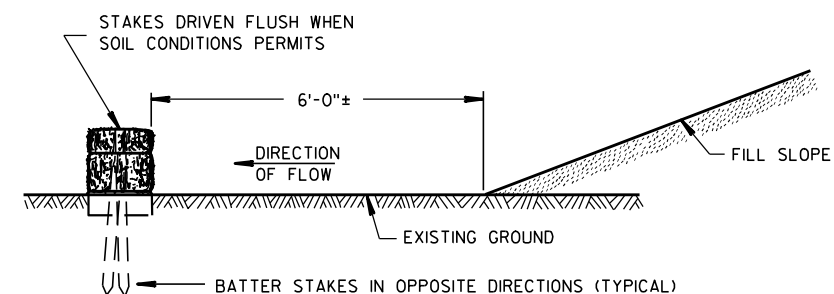


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

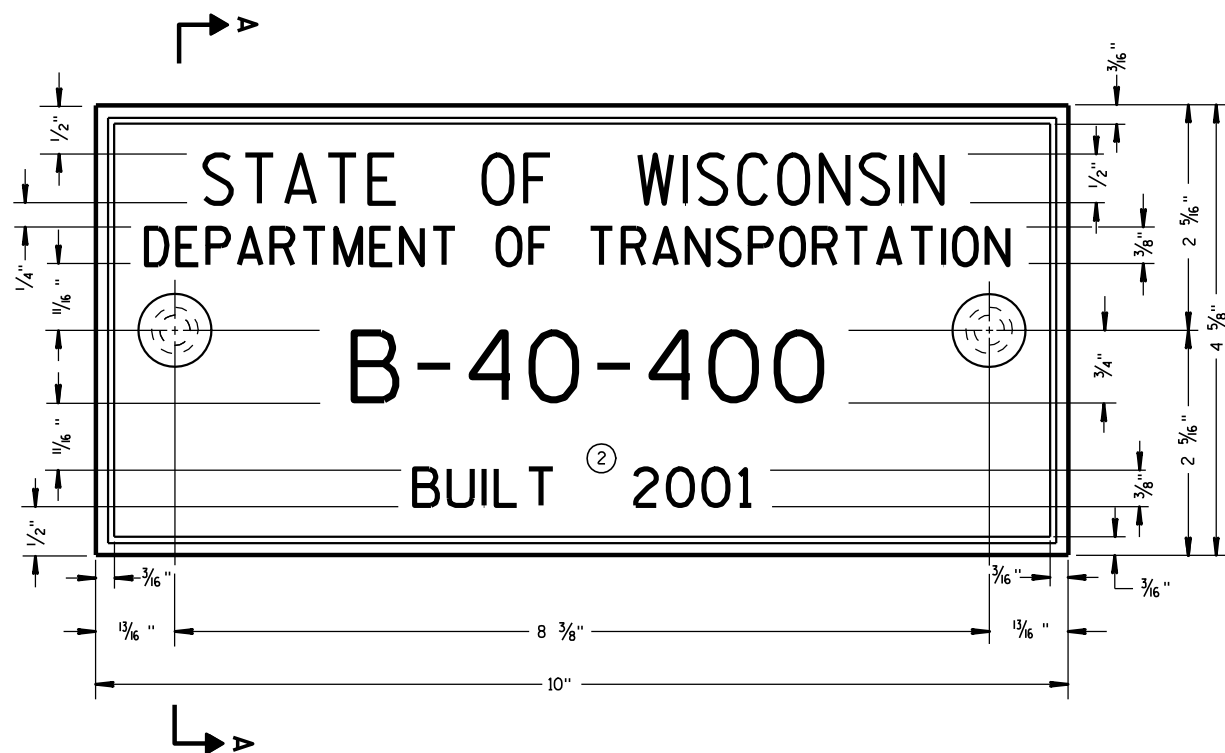
FHWA



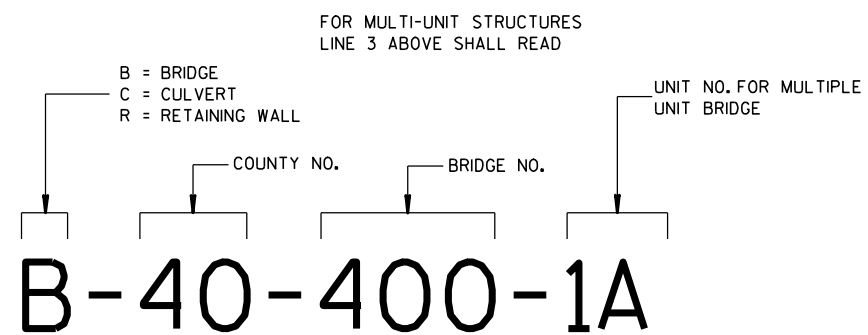
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN	
DEPARTMENT OF TRANSPORTATION	
APPROVED	
<u>4-29-05</u>	<u>/S/ Beth Cannestra</u>
DATE	CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



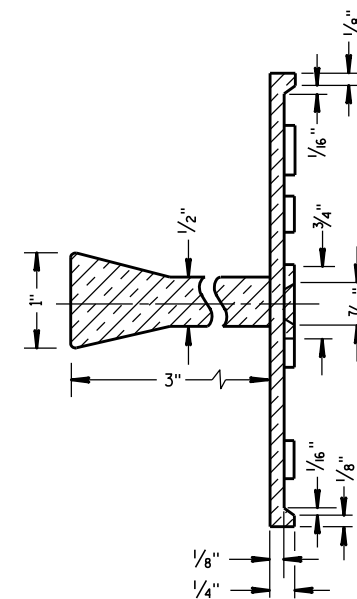
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

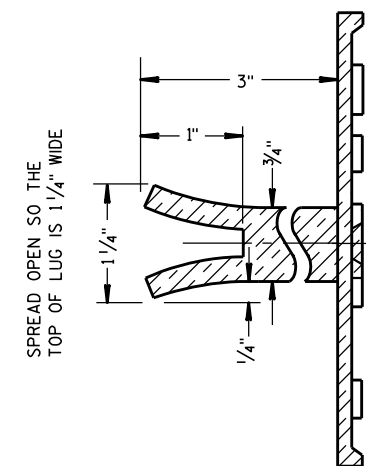
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

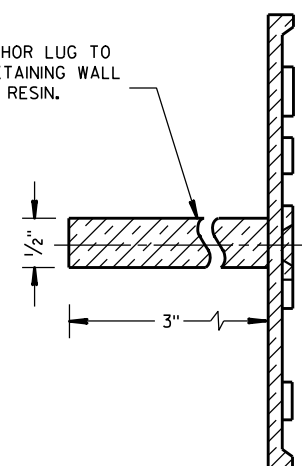


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

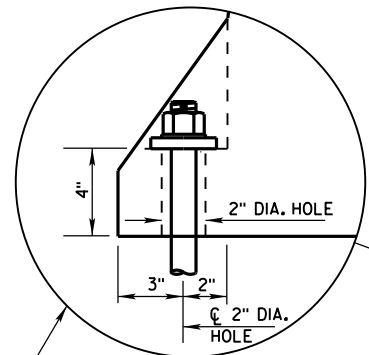
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

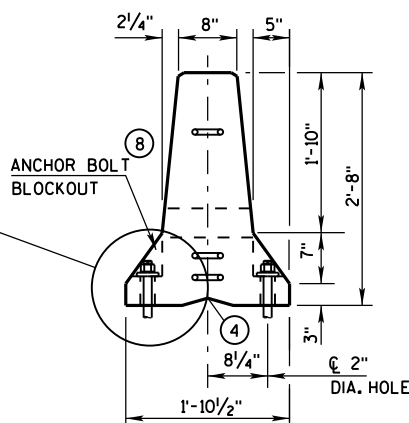
3/26/10
DATE

FHWA

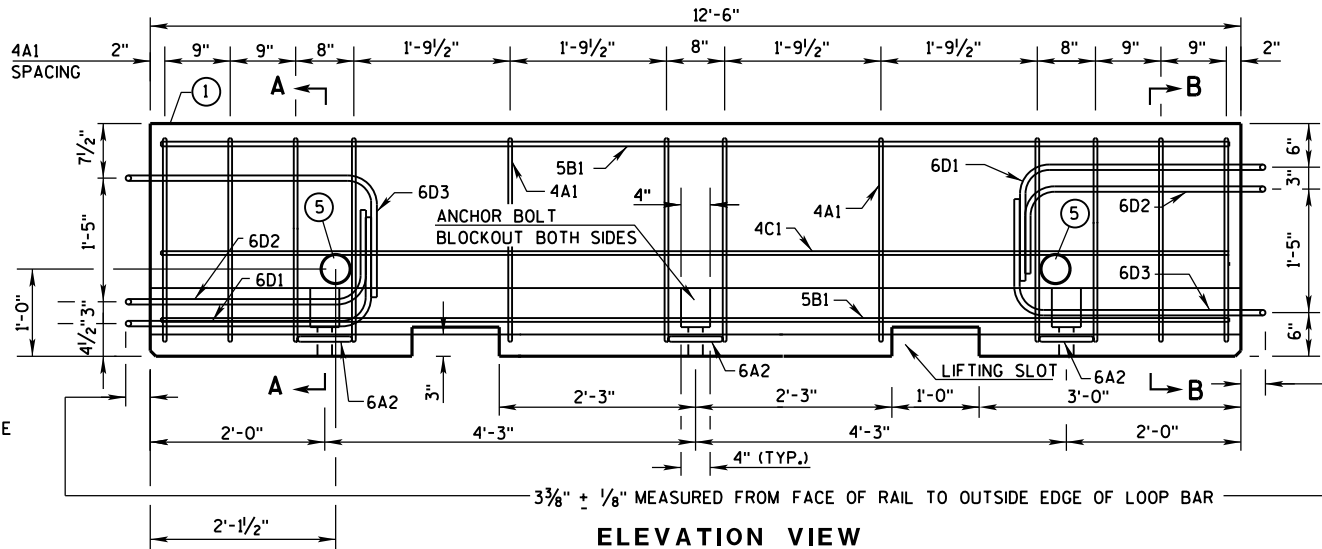
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



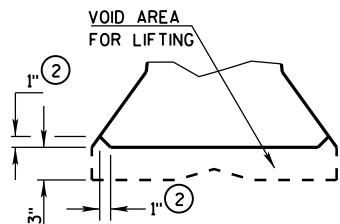
ANCHOR ON TRAFFIC SIDE
ONLY WHEN REQUIRED
(SEE SHEET D FOR ADDITIONAL
ANCHOR DETAIL)



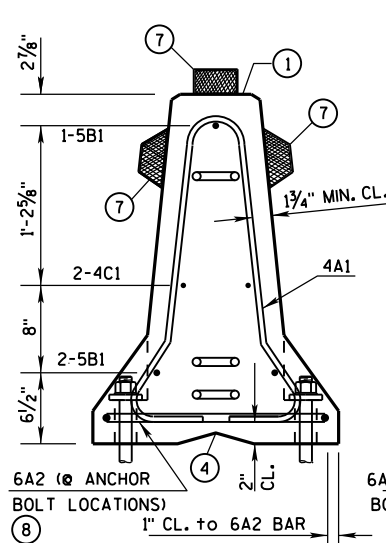
END VIEW



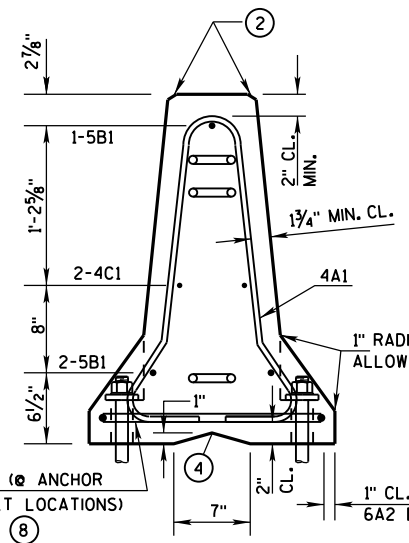
ELEVATION VIEW



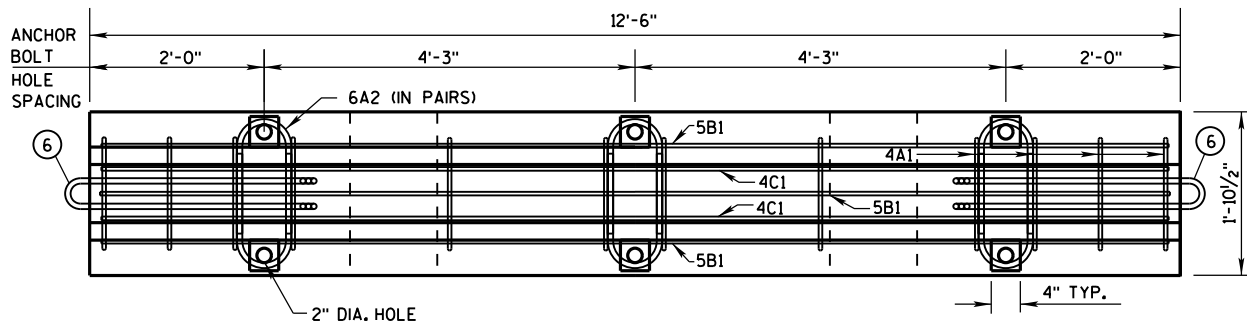
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

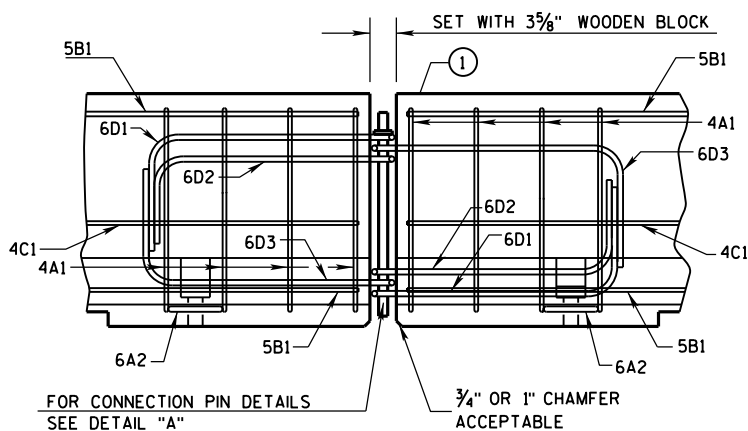


SECTION B-B
(STIRRUP PLACEMENT)

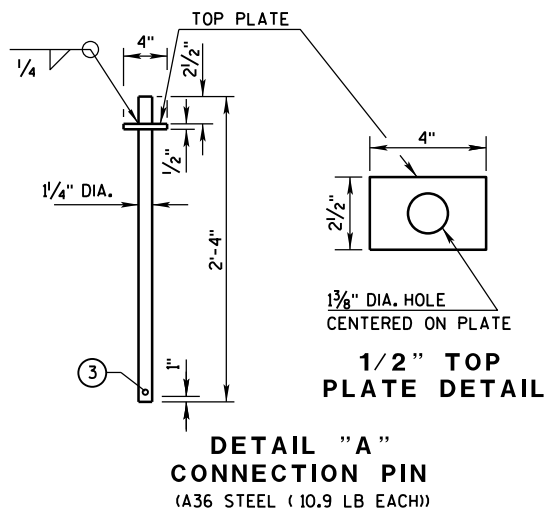


PLAN VIEW

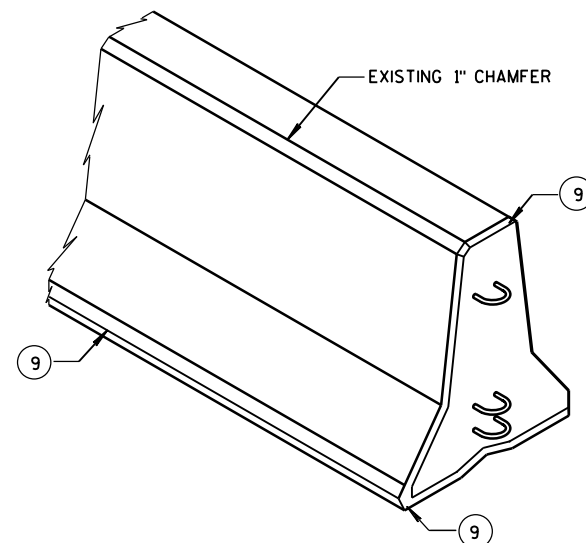
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-15(a) THRU 14B7-15(i).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - TYPE: WICBTP
 - MANUFACTURER
 - DATE MANUFACTURED (MONTH AND YEAR)
- 1" CHAMFER TO PREVENT SPALLING.
- A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- "V" NOTCH IS OPTIONAL.
- THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- SEE SHEET D FOR HOW TO ANCHOR BARRIER. SEE SHEET E FOR WHEN TO ANCHOR BARRIER.
- 1" CHAMFER OPTIONAL.

f'c = 4,000 psi

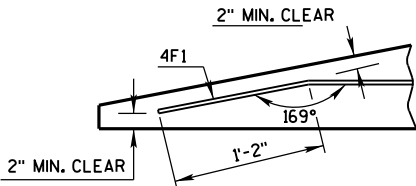
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

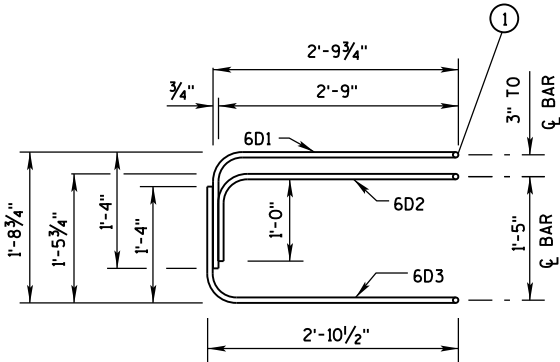
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

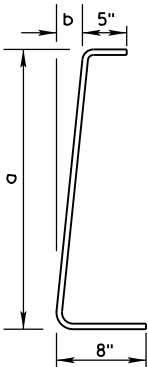
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

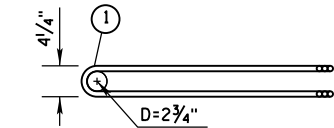
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

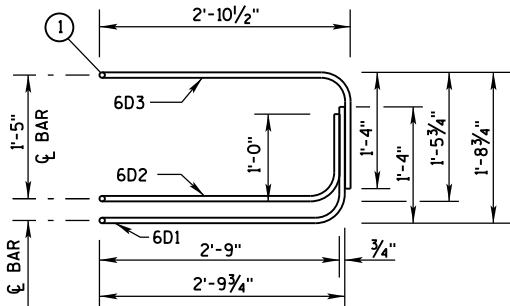
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

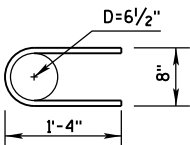


PLAN VIEW
LOOP BAR ASSEMBLY

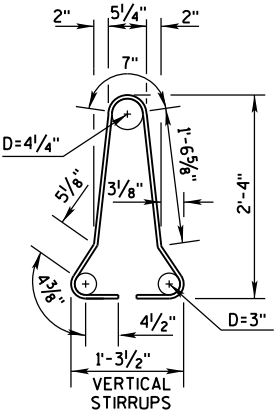
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

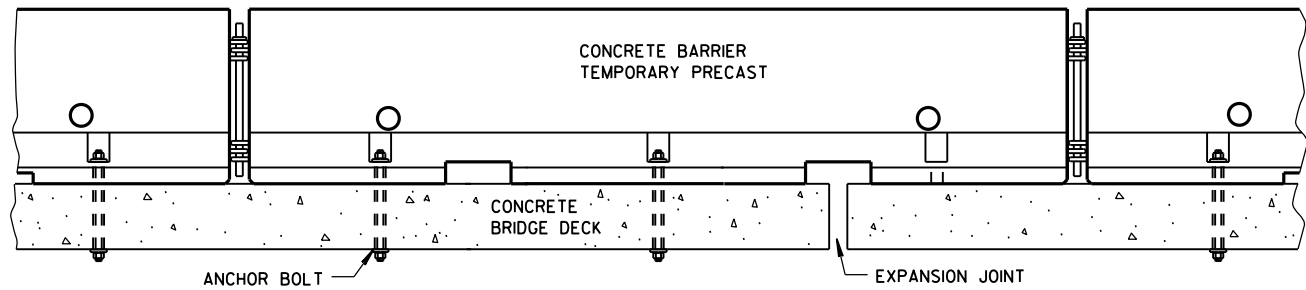
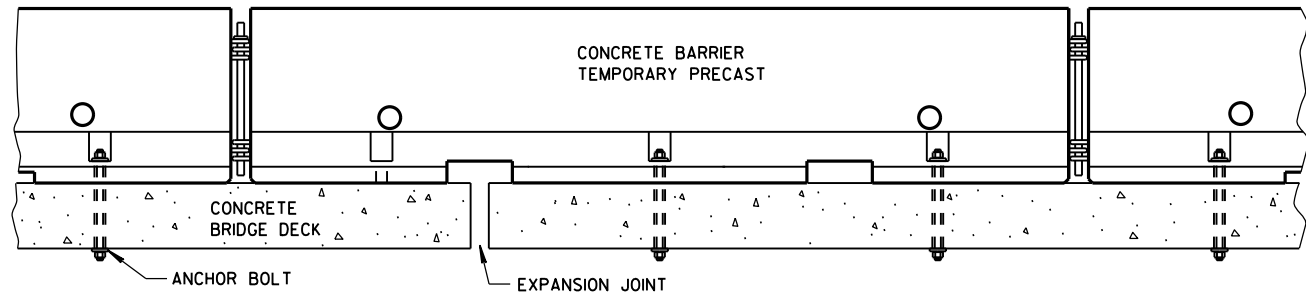


4A1

BARRIER SECTION

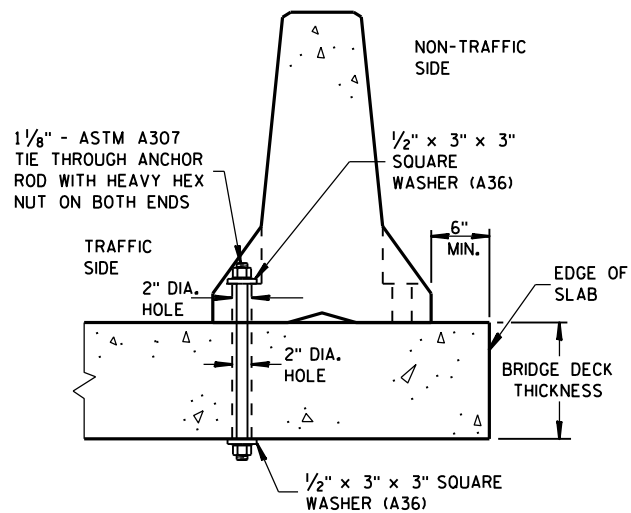
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



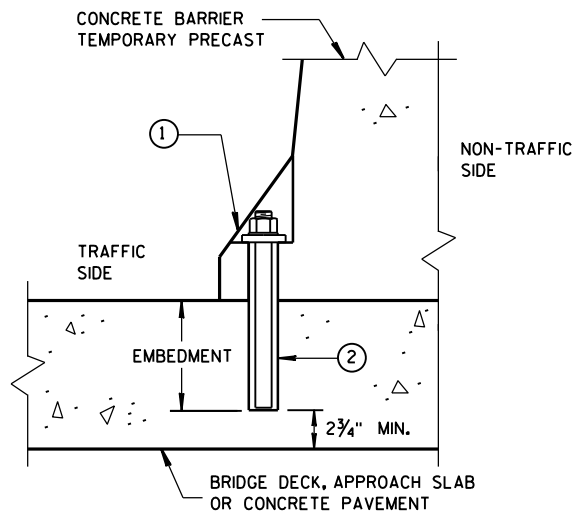
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



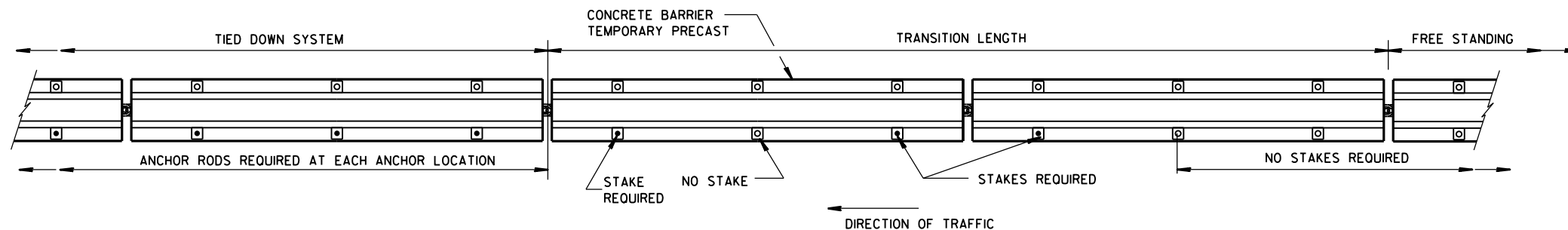
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



REMOVABLE ADHESIVE ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

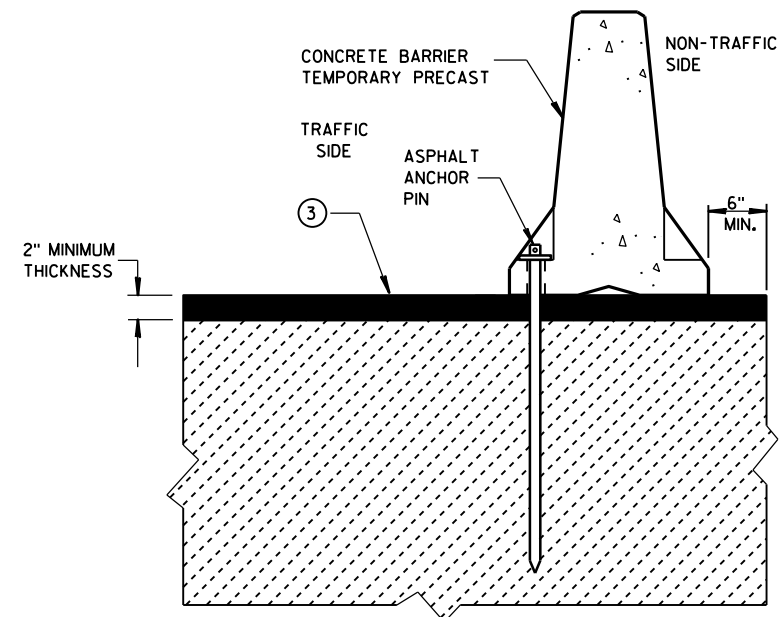
(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

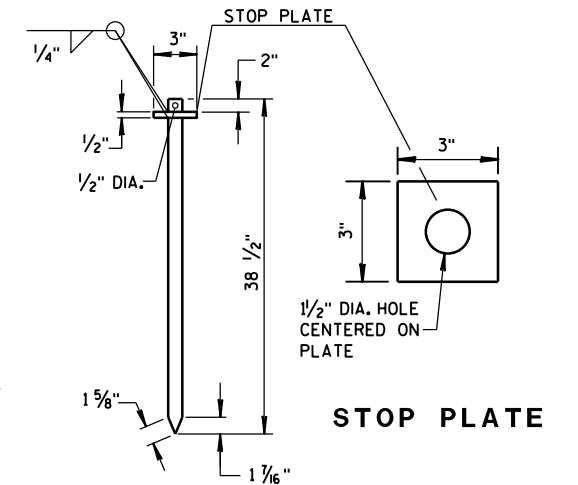
SEE SHEET E FOR WHEN TO ANCHOR. OTHER PARTS OF THE PLAN MAY SHOW ADDITIONAL LOCATIONS REQUIRING ANCHORING.

REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERCIAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.

- ① 1/8" DIAMETER A307 THREADED ROD, 1/2" X 3" X 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ② ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.12 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.
- ③ ASPHALT SURFACE SHOWN. CONTRACTOR MAY DRILL THROUGH CONCRETE PAVEMENT AND THEN DRIVE ASPHALT ANCHOR PIN.



STAKE DOWN INSTALLATION FOR ASPHALTIC SURFACE

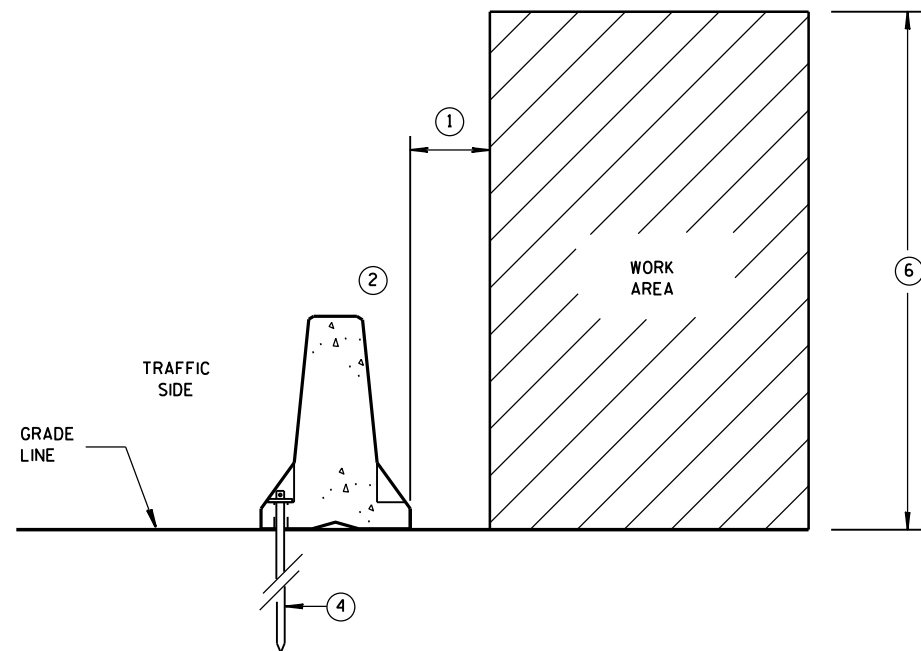


ASPHALT ANCHOR PIN

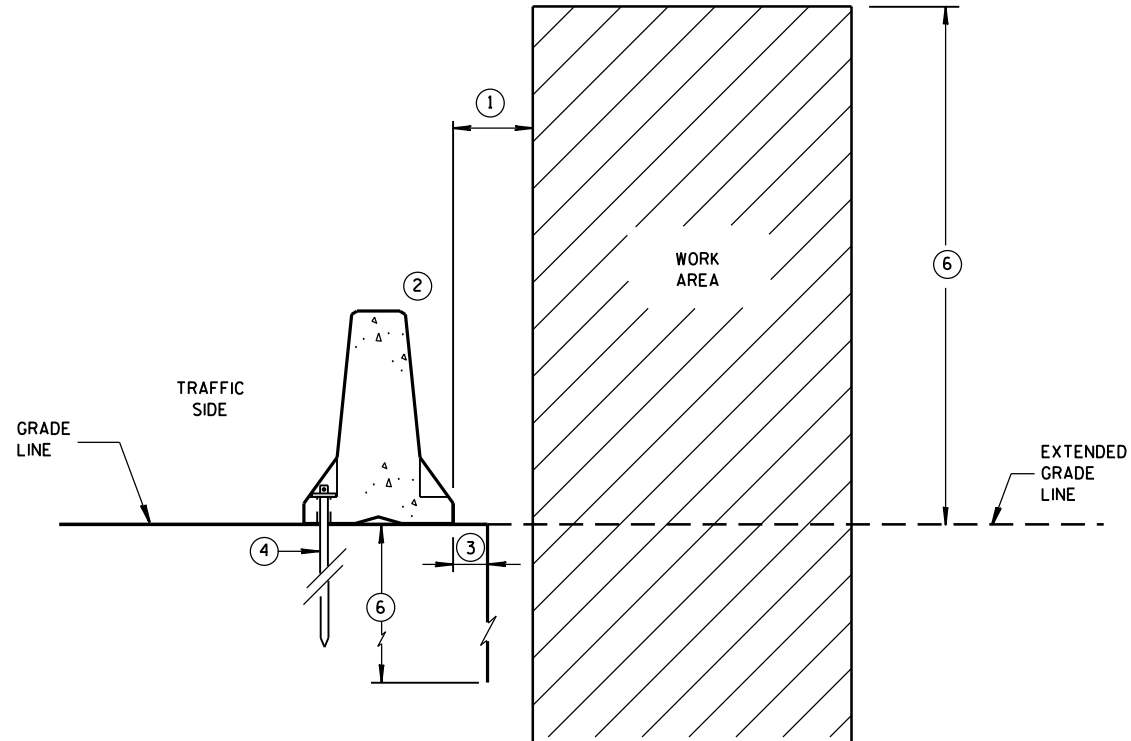
(ASTM A36 STEEL)

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**ANCHORED BARRIER SPACE REQUIREMENTS
FOR HAZARDS EXTENDED
ABOVE THE GRADE LINE**

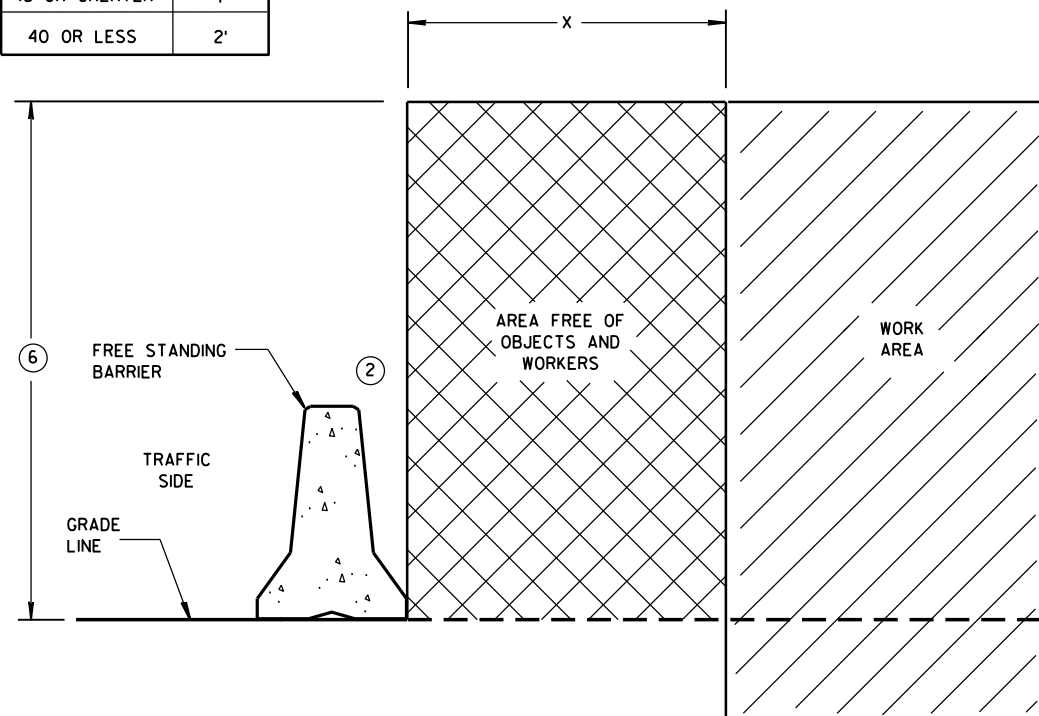


**ANCHORED BARRIER SPACE REQUIREMENTS
ON VERTICAL DROP OFFS**

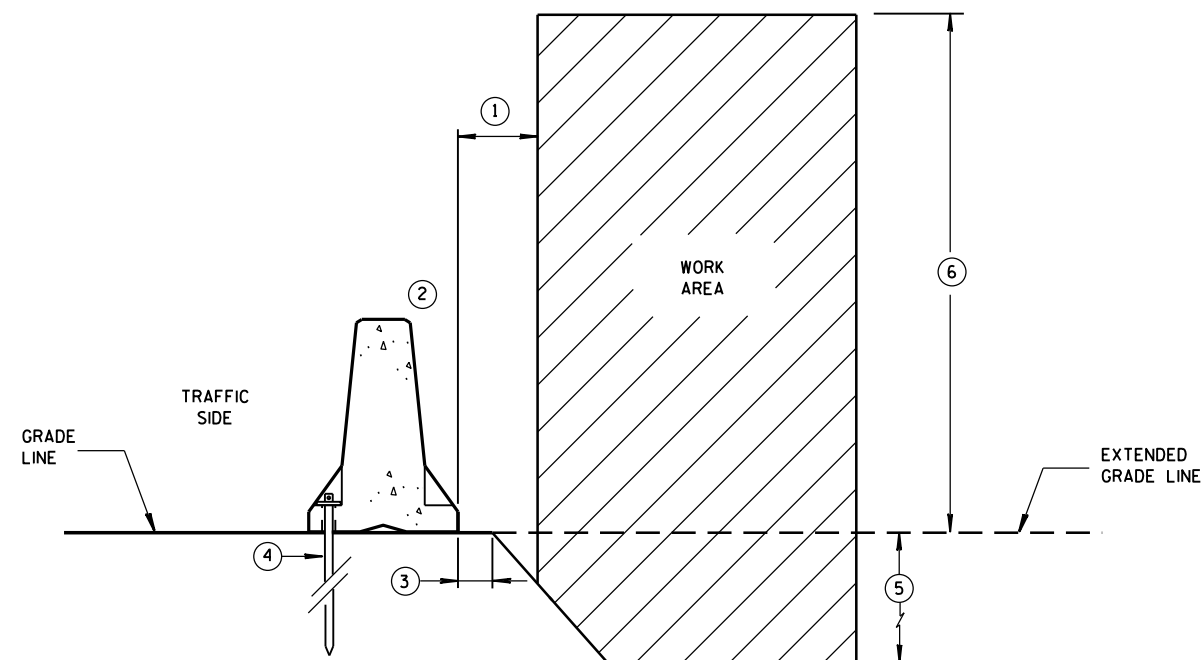
GENERAL NOTES

- ① WHEN OBJECTS EXTEND ABOVE THE GRADE, A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT. SEE OTHER DETAILS FOR FOR THE MINIMUM OFFSET FROM BACK OF BARRIER TO SLOPES OR VERTICAL DROPS.
- ② OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR LEANED AGAINST THE BARRIER WITHOUT PERMISSION OF THE PROJECT ENGINEER.
- ③ SEE OTHER DETAIL ON SHEET "D" FOR SPACE REQUIREMENTS.
- ④ SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR A STAKE DOWN FOR ASPHALTIC SURFACE TREATMENT DETAILS. ASPHALTIC ANCHOR SHOWN.
- ⑤ DEPTH OF 3 FEET OR MORE.
- ⑥ Y = 6'-6".

POSTED SPEED MPH	X
45 OR GREATER	4'
40 OR LESS	2'



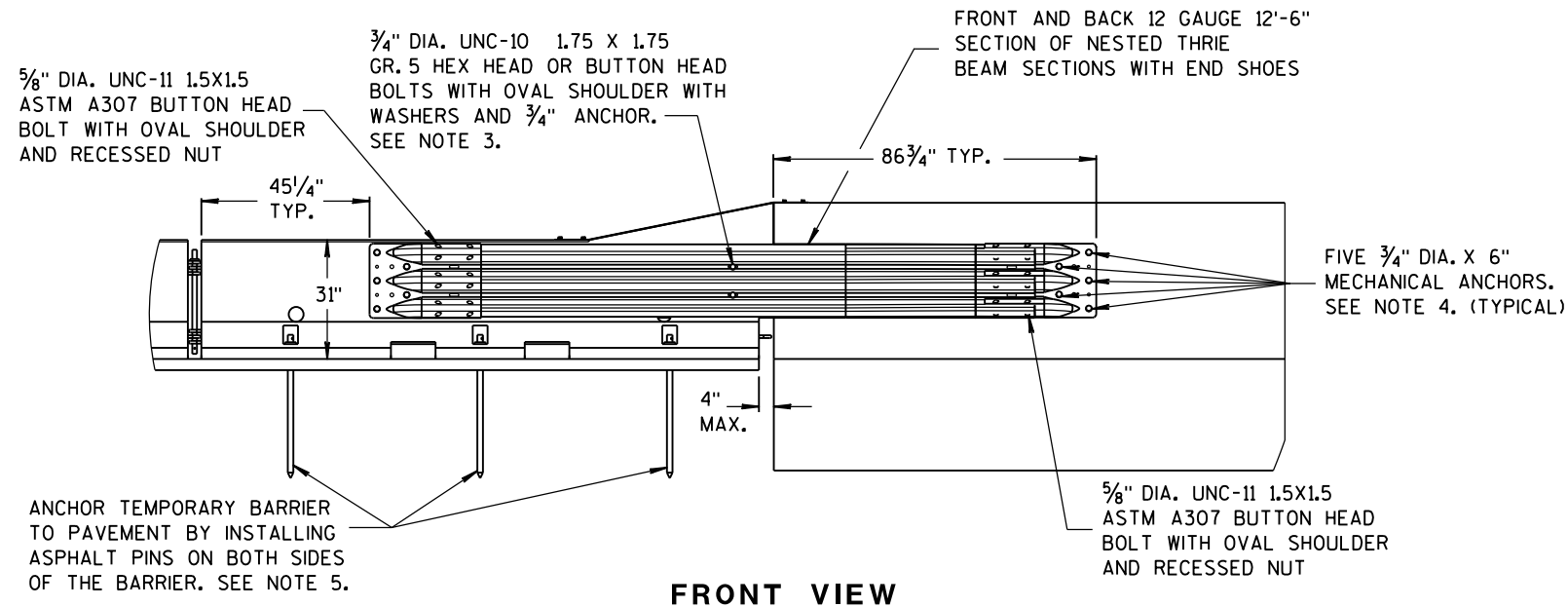
FREE STANDING BARRIER SPACE REQUIREMENTS



**ANCHORED BARRIER SPACE REQUIREMENTS
ON SLOPES**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



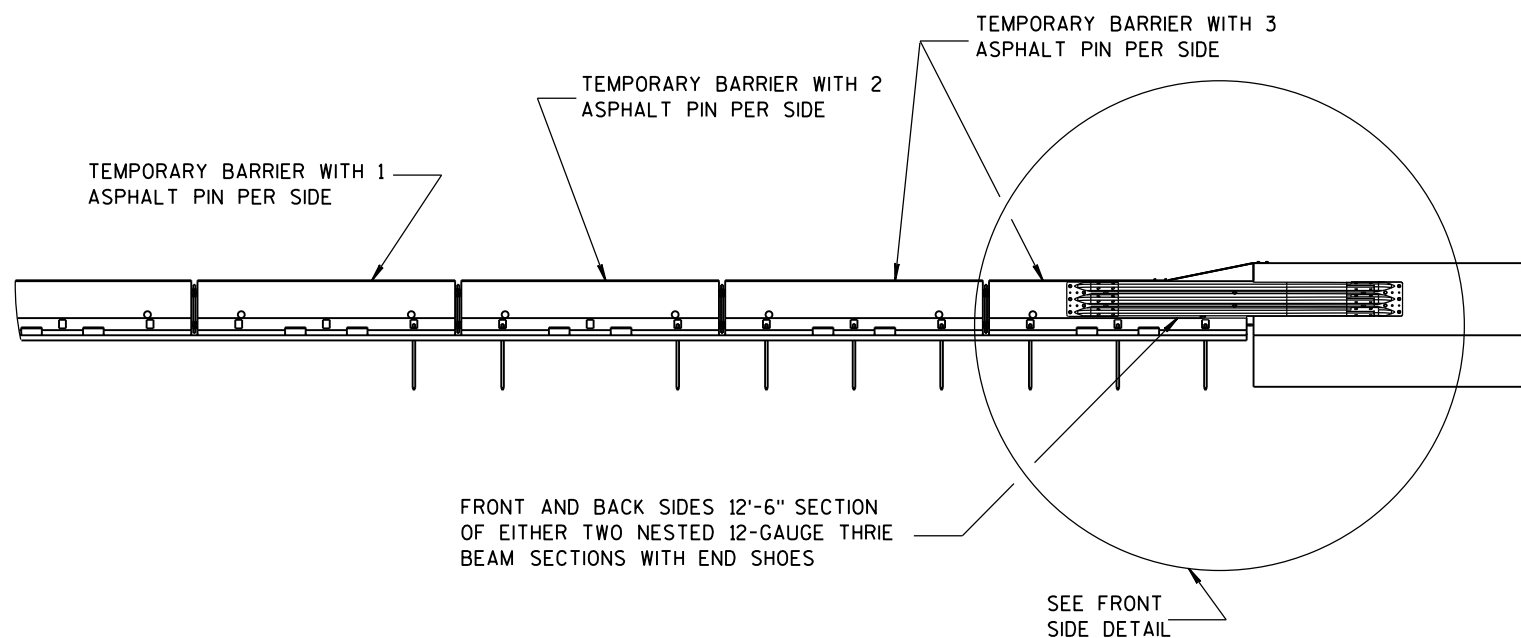
FRONT VIEW

NOTES

NESTED THRIE BEAM IS REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS REGARDLESS OF TRAFFIC.

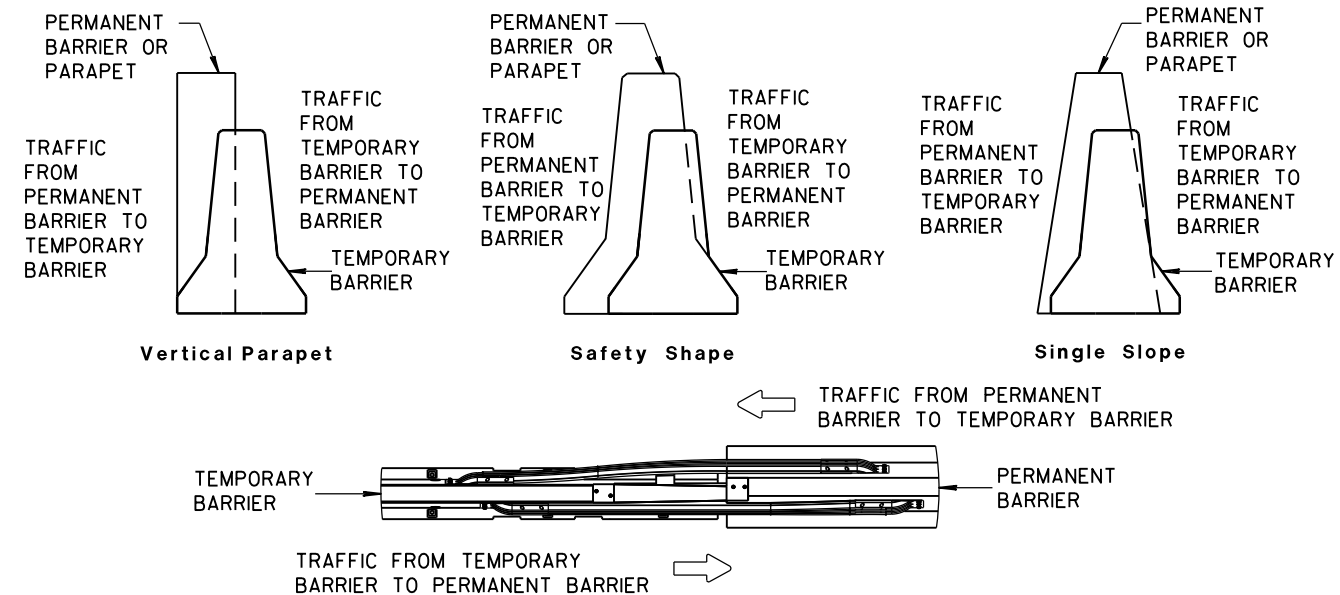
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.

4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

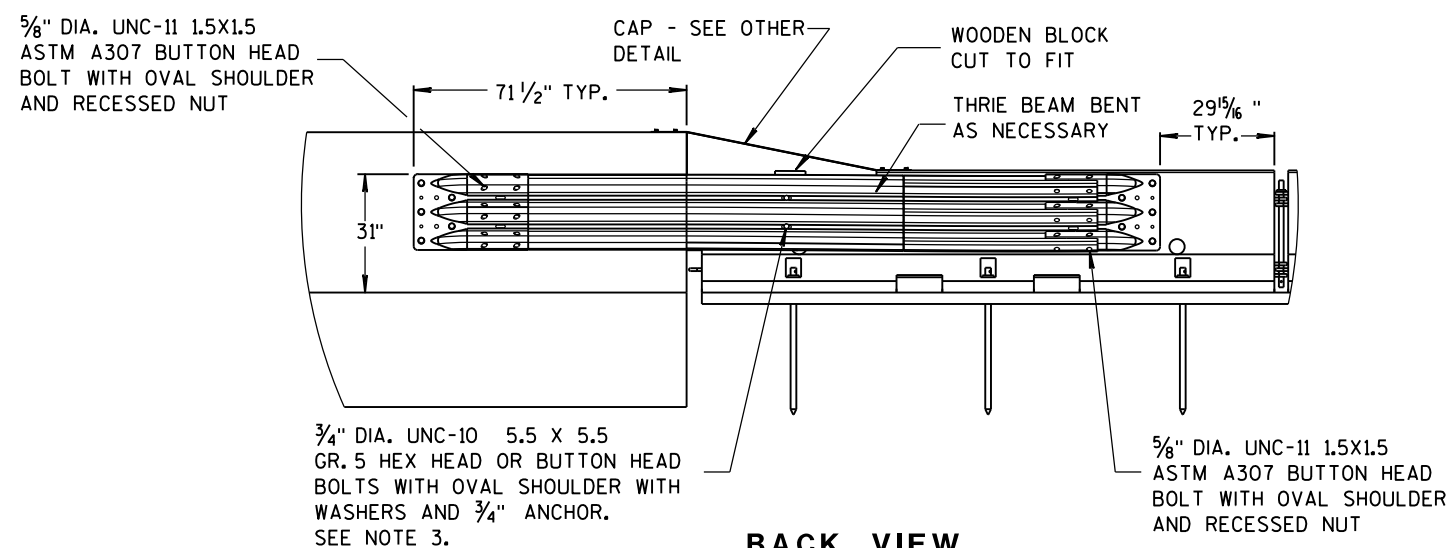


FRONT VIEW

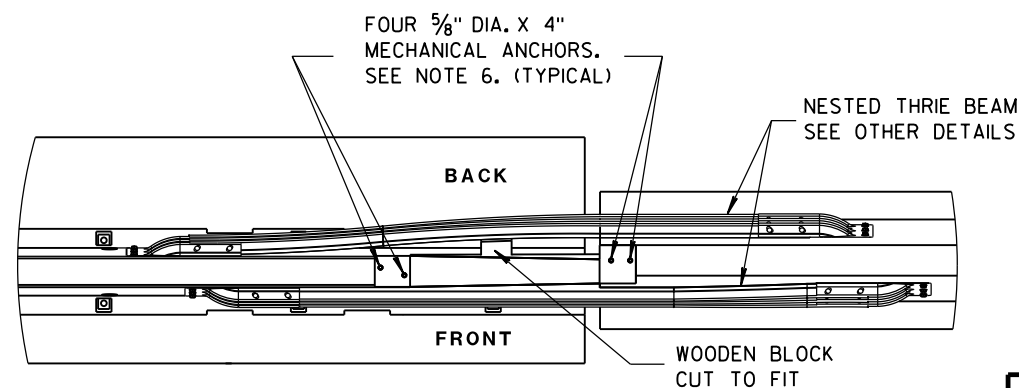
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



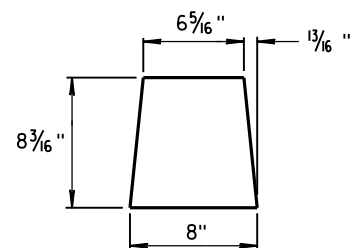
BACK VIEW



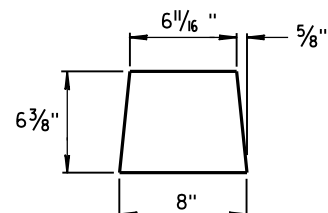
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

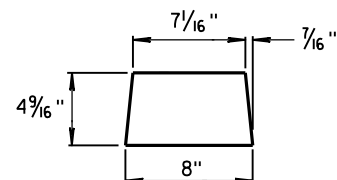
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



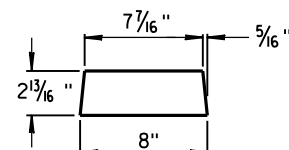
GUSSET 1



GUSSET 2

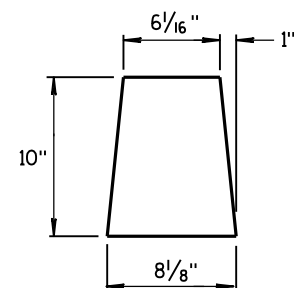


GUSSET 3

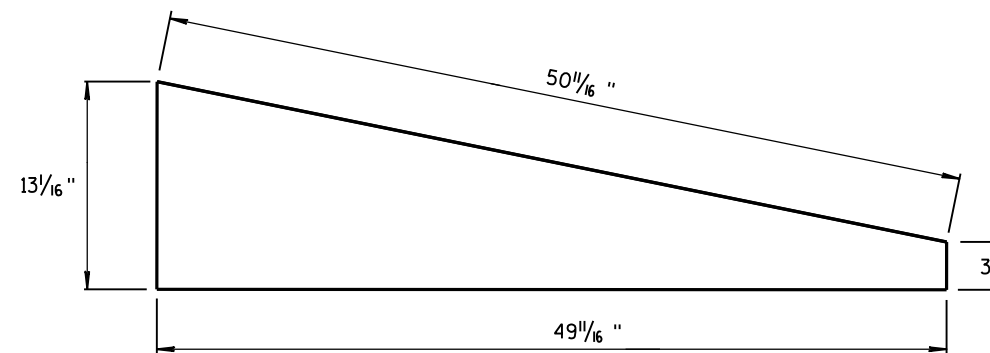


GUSSET 4

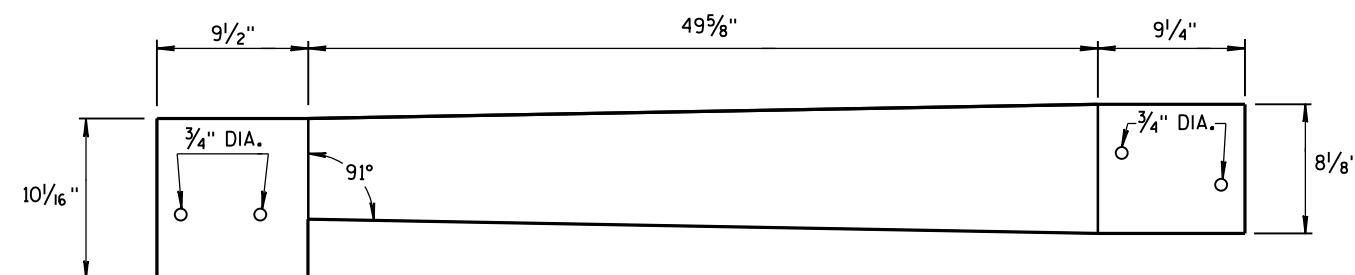
GUSSETS



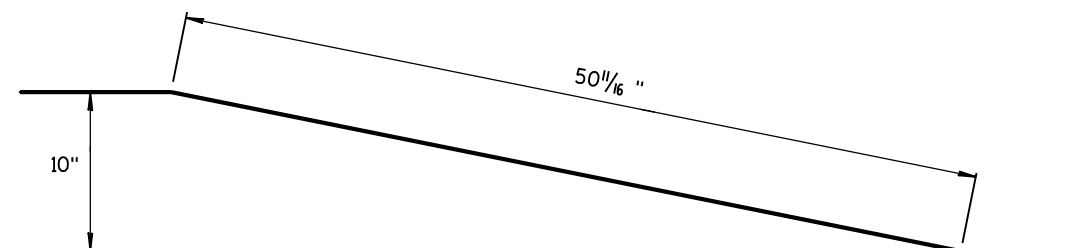
END PLATE



SIDE PLATE

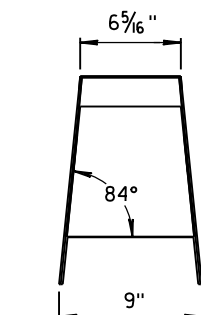
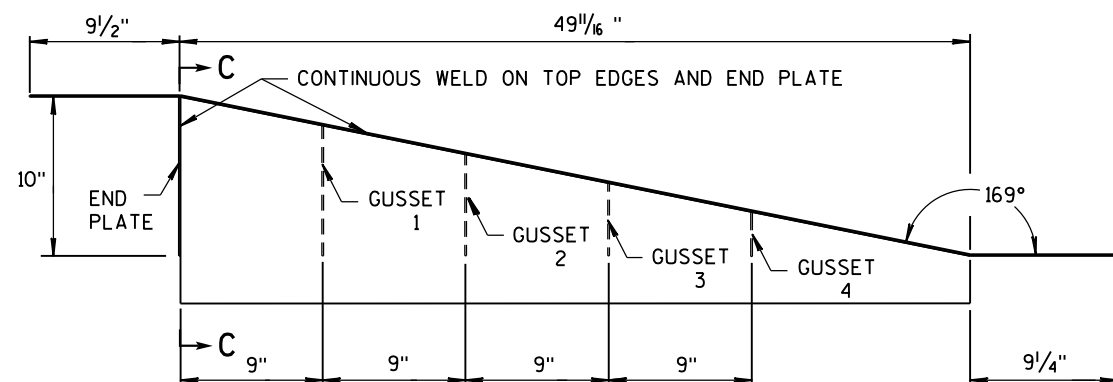
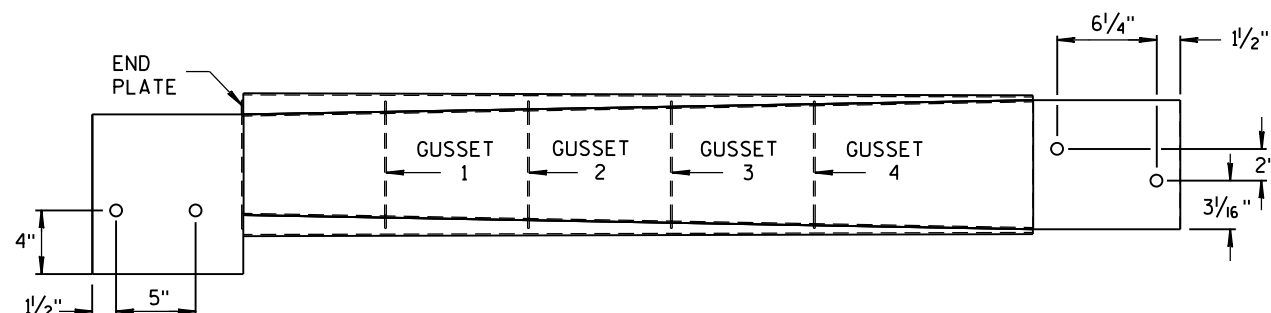


TOP PLATE



**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

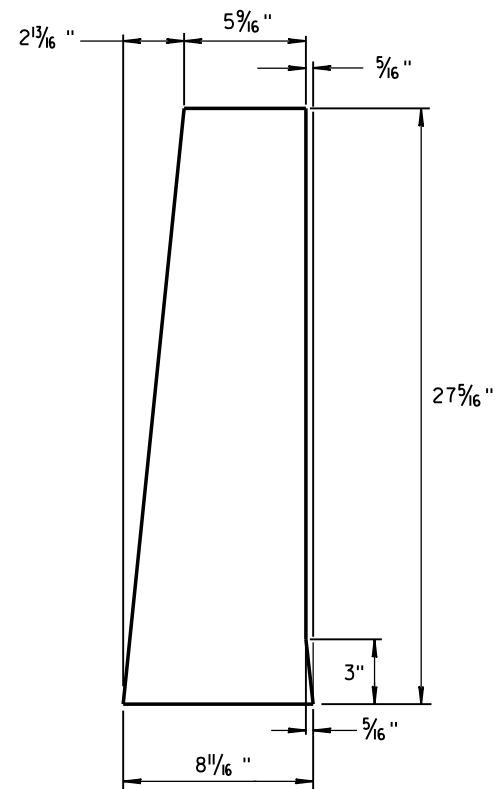
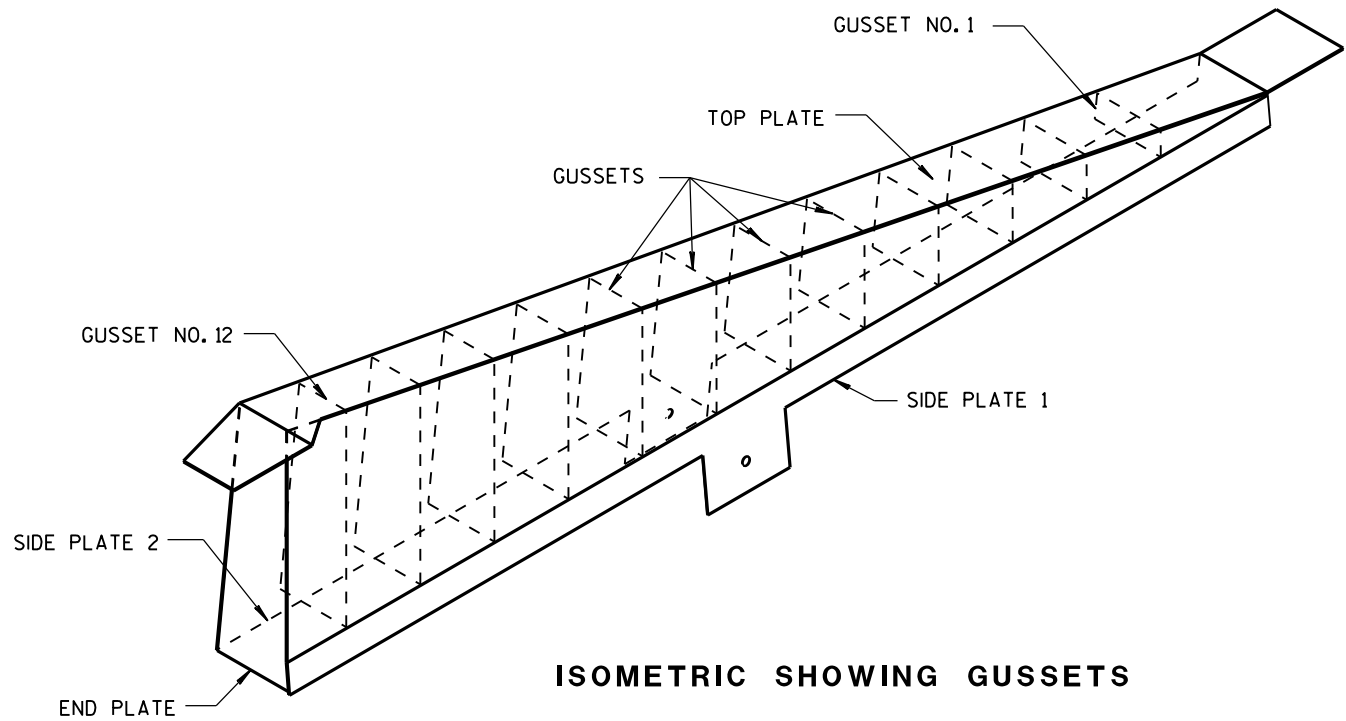
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

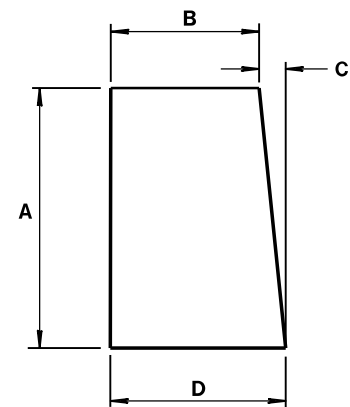
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

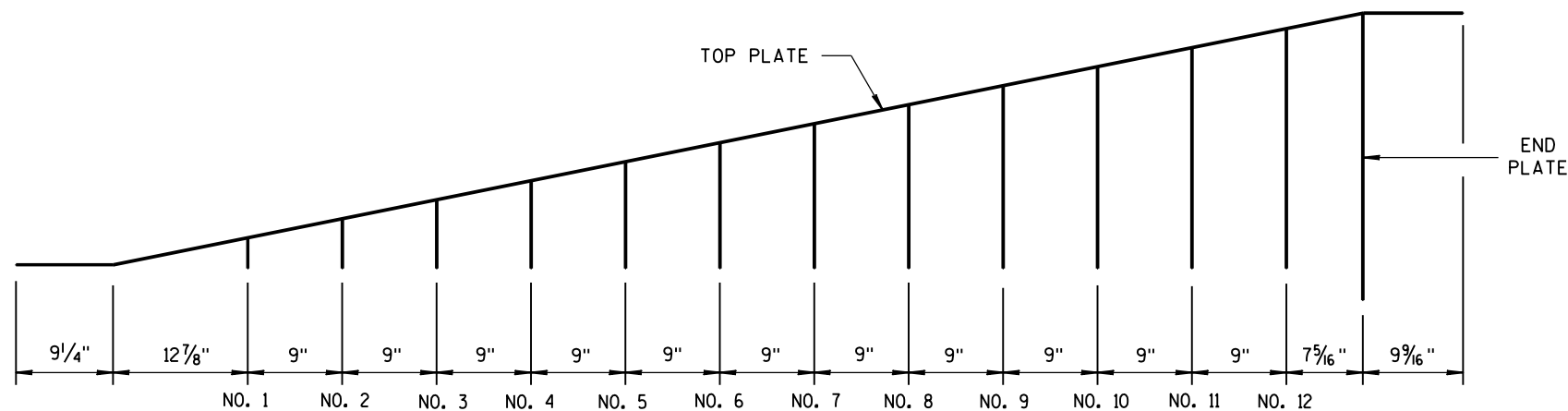


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16 "
5	10 1/8"	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16"	6 7/16"	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16"	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16"	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

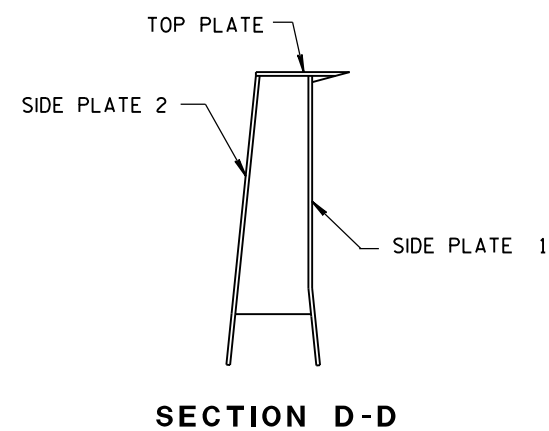
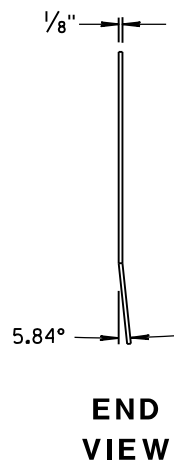
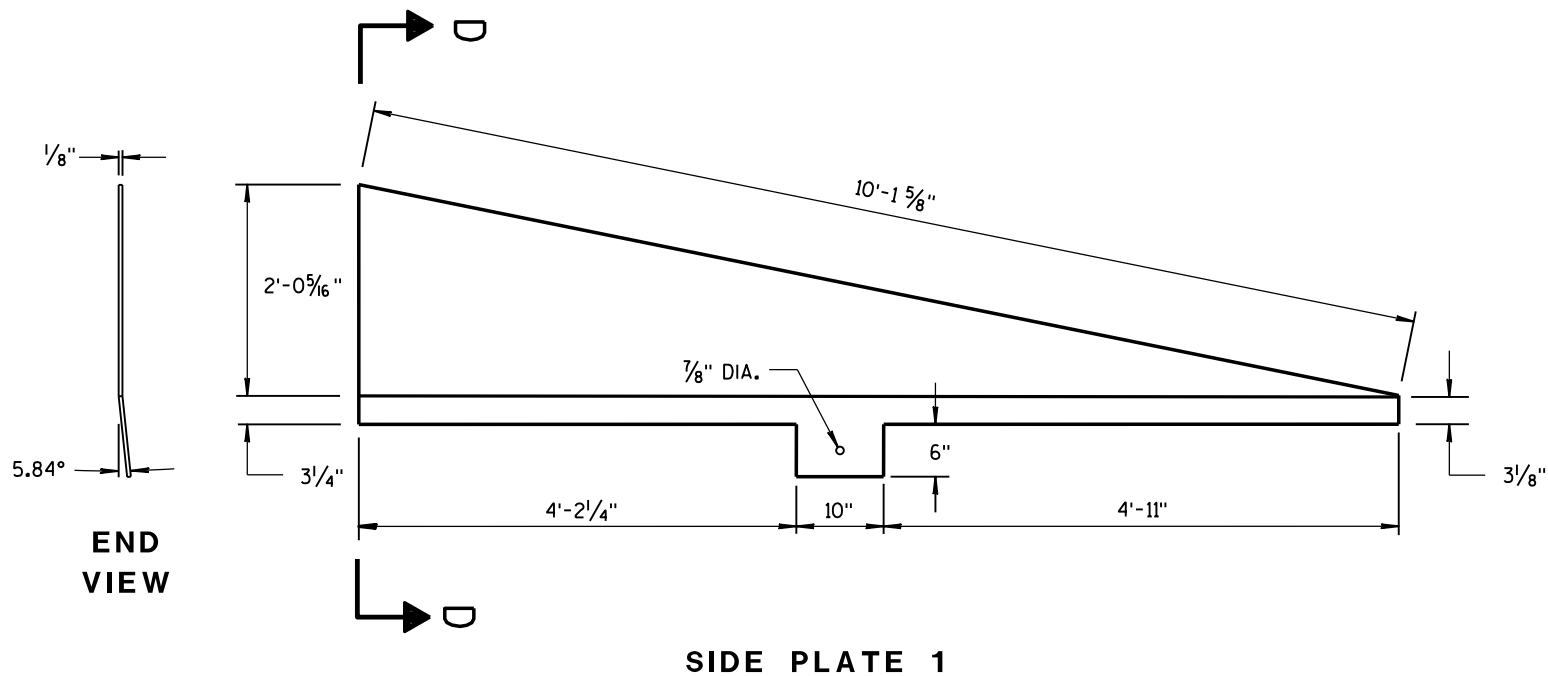
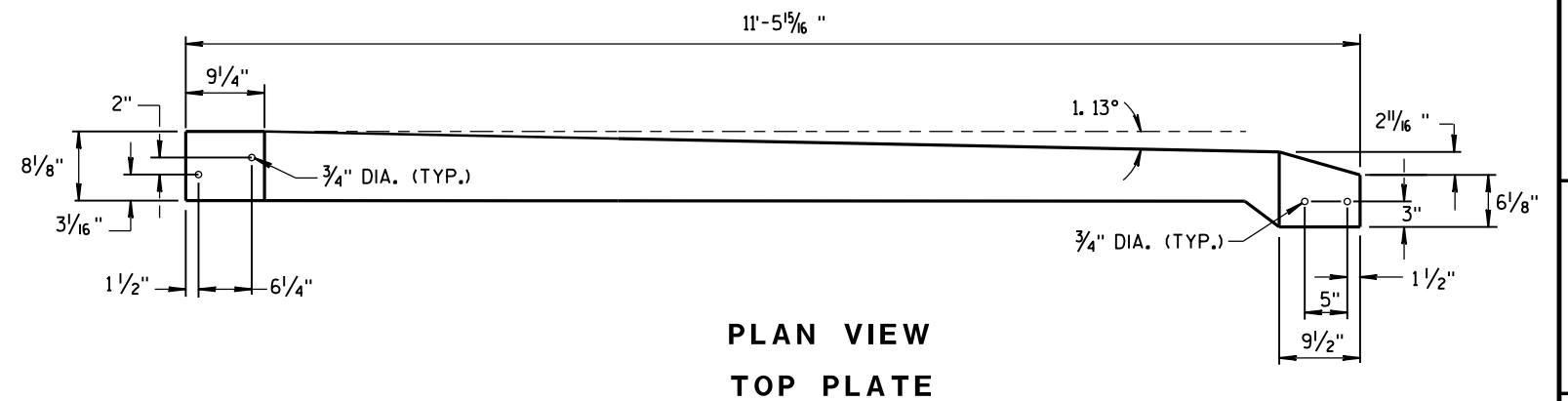
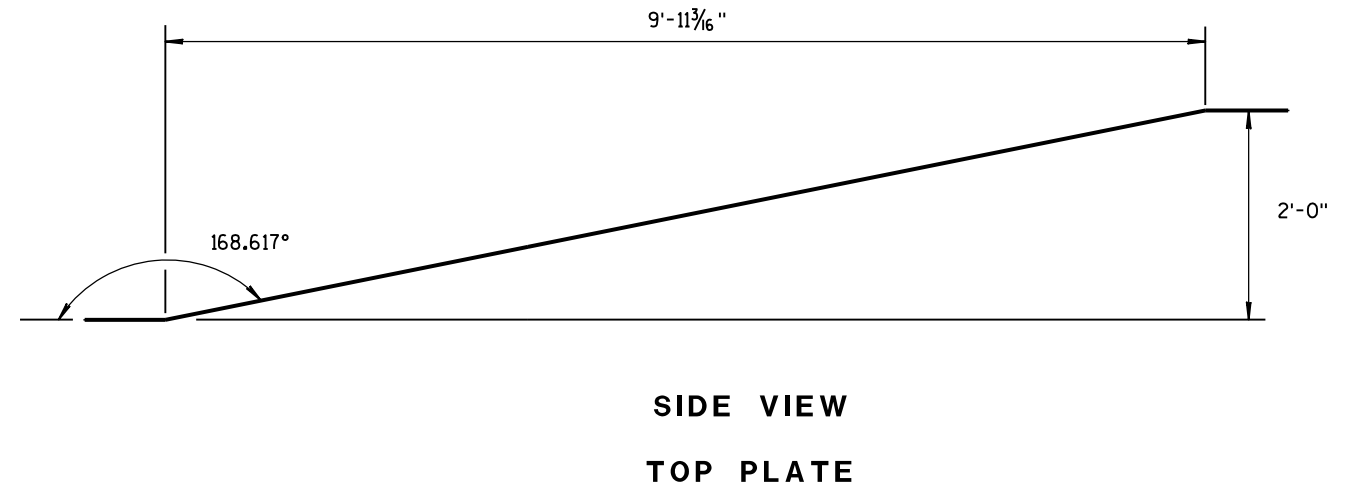
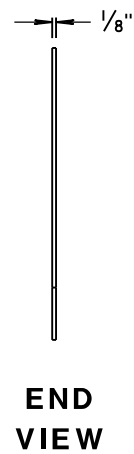
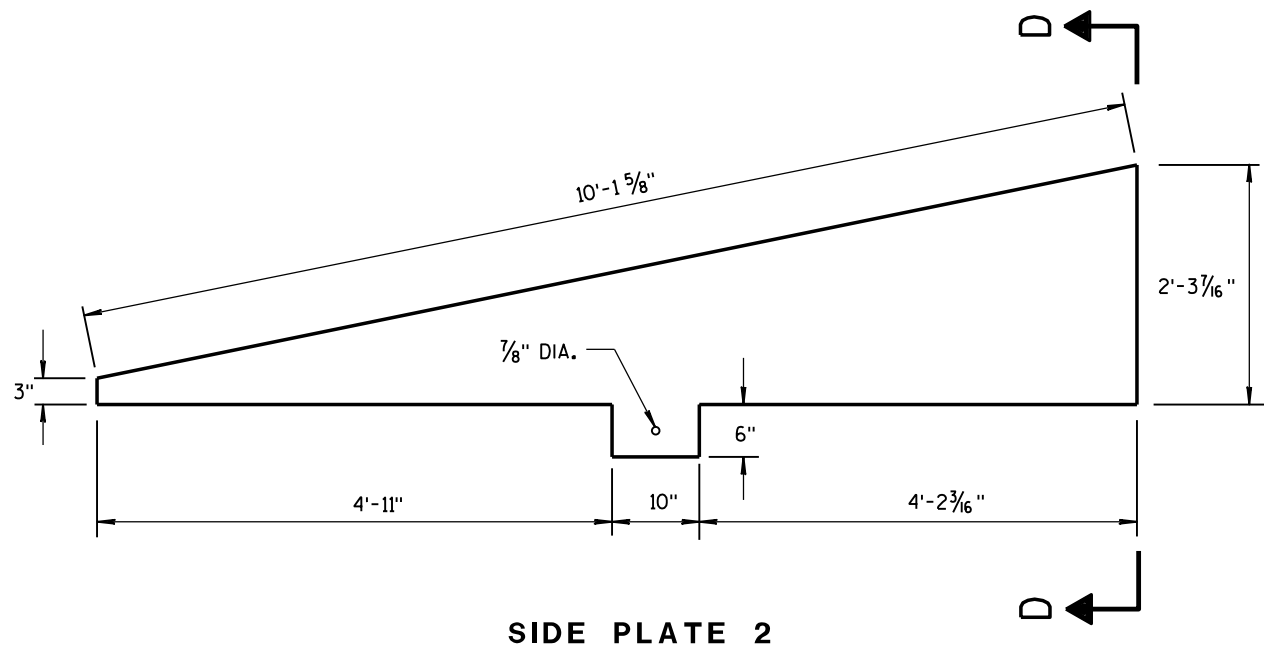
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

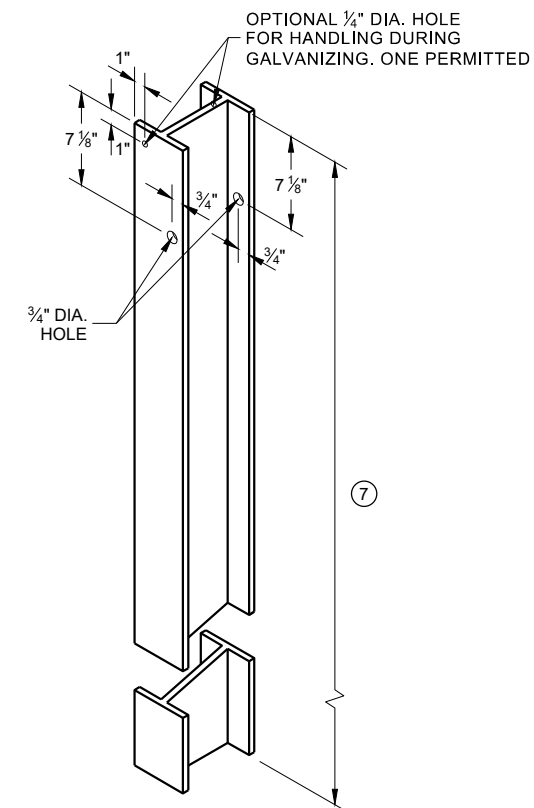
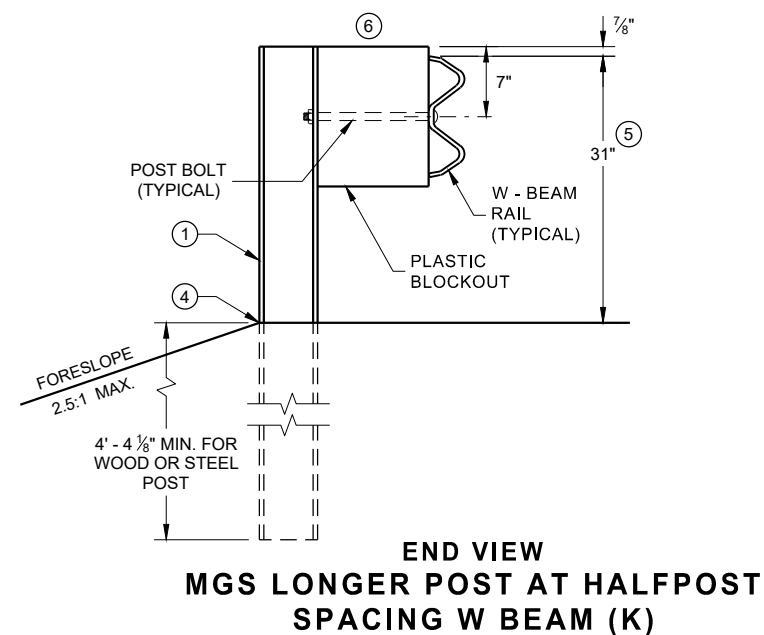
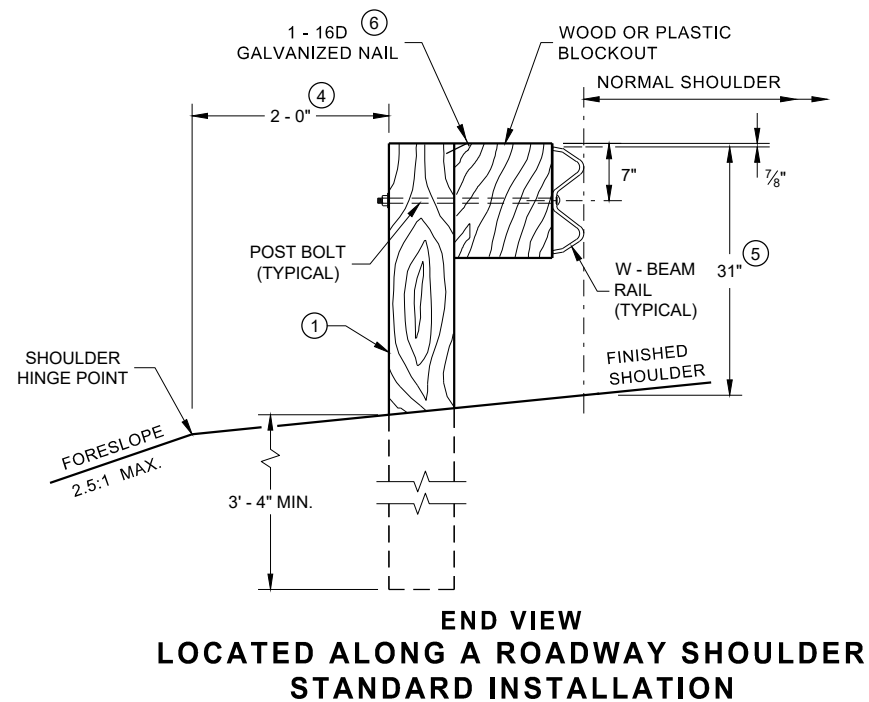
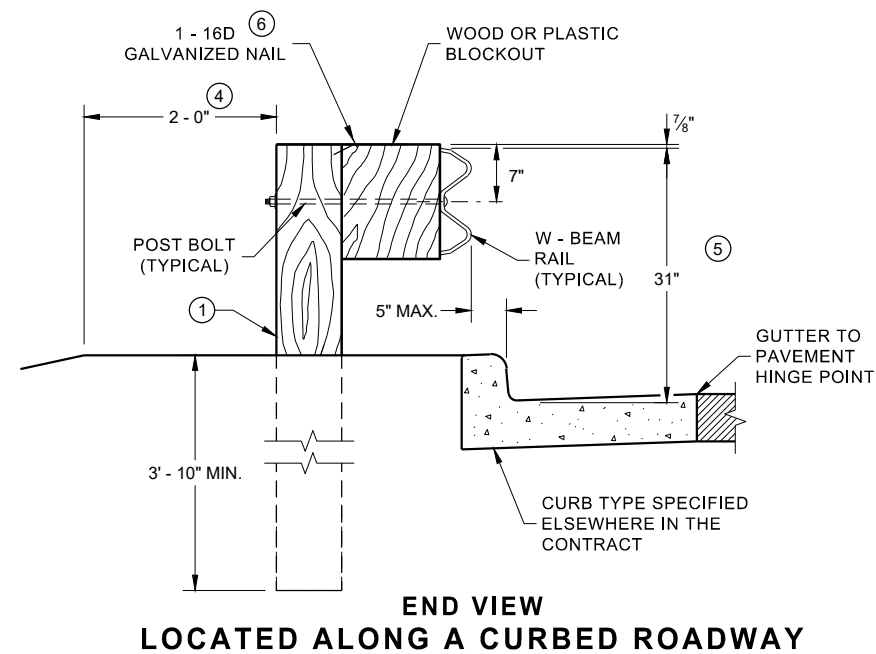
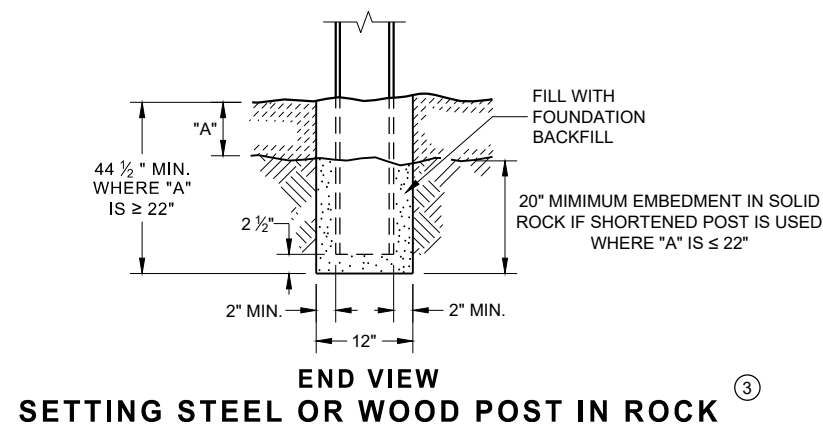
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



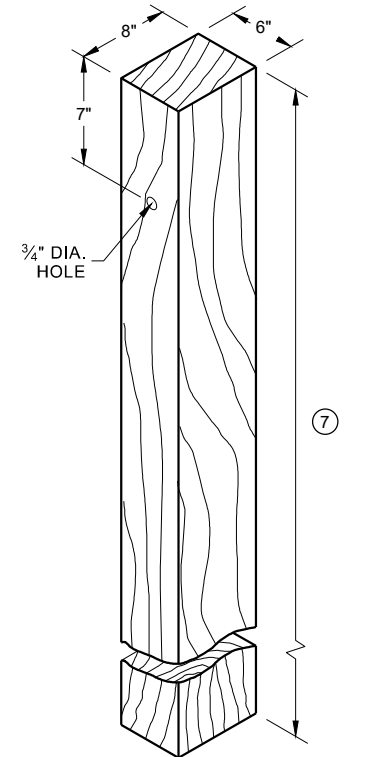
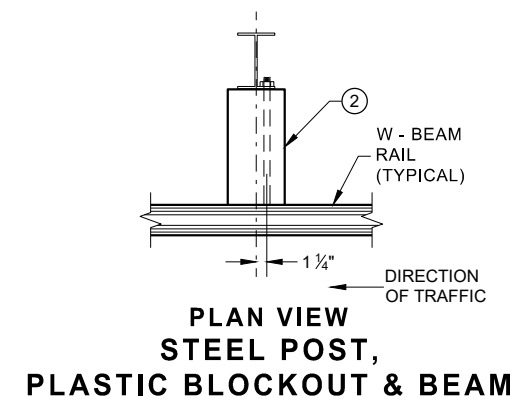
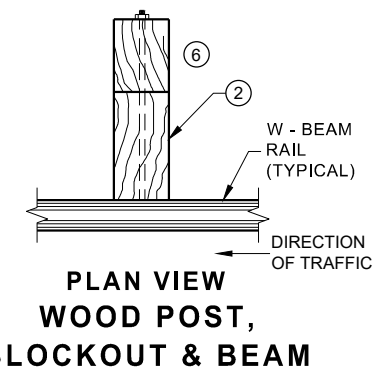
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Rodney Taylor ROADWAY STANDARD DEVELOPMENT UNIT SUPERVISOR
FHWA	

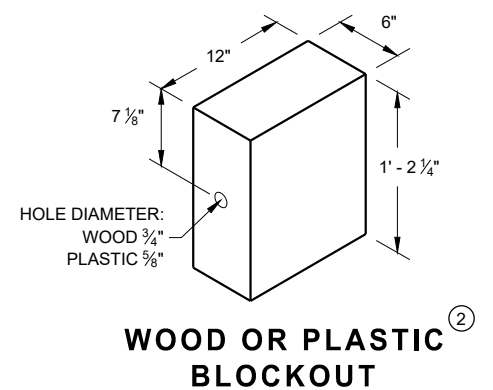
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

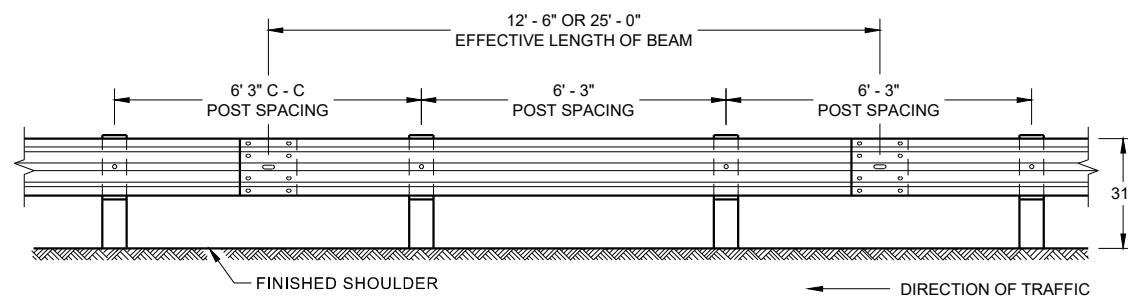


**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**

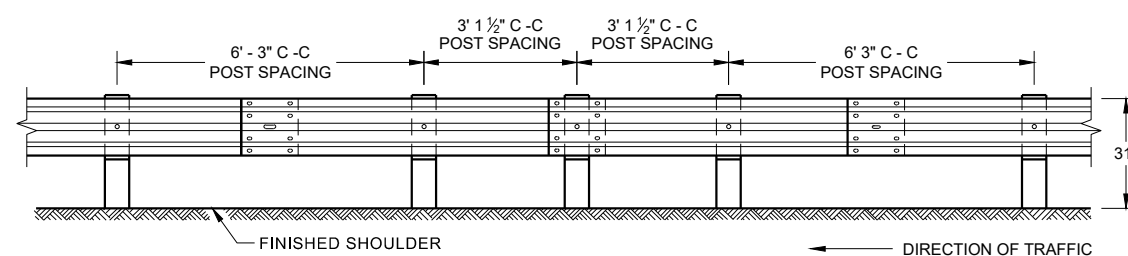


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

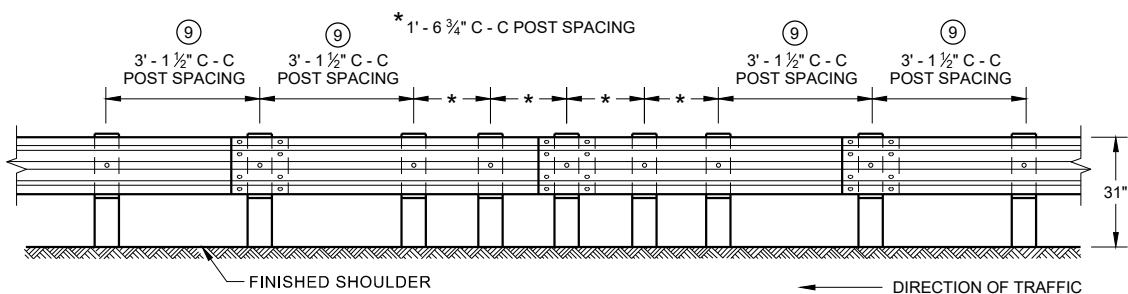




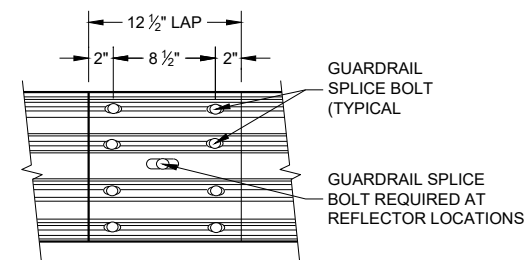
FRONT VIEW
POST SPACING STANDARD INSTALLATION



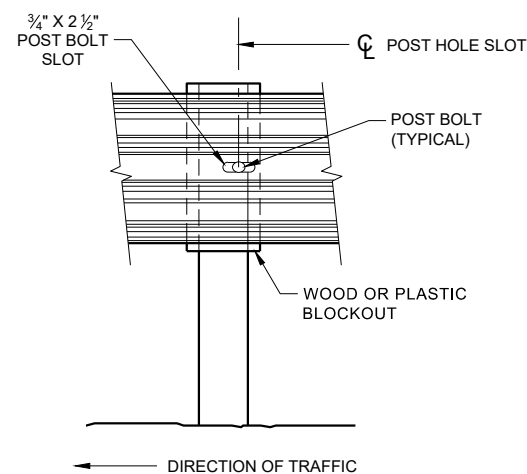
FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)



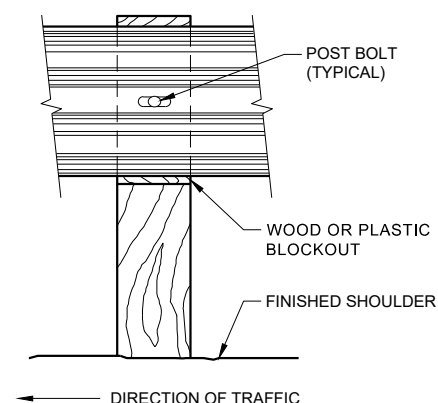
FRONT VIEW
QUARTER POST SPACING (QS)



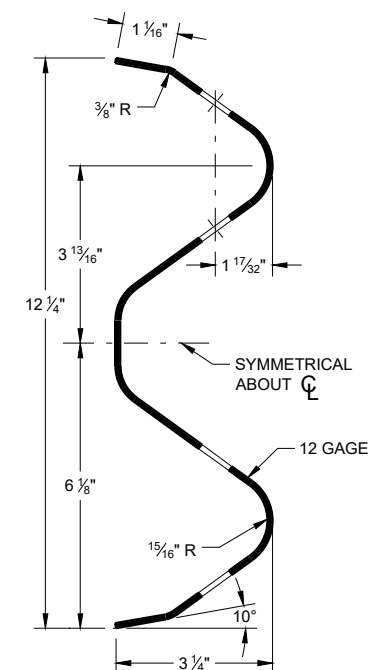
FRONT VIEW
MID-SPAN BEAM SPLICE



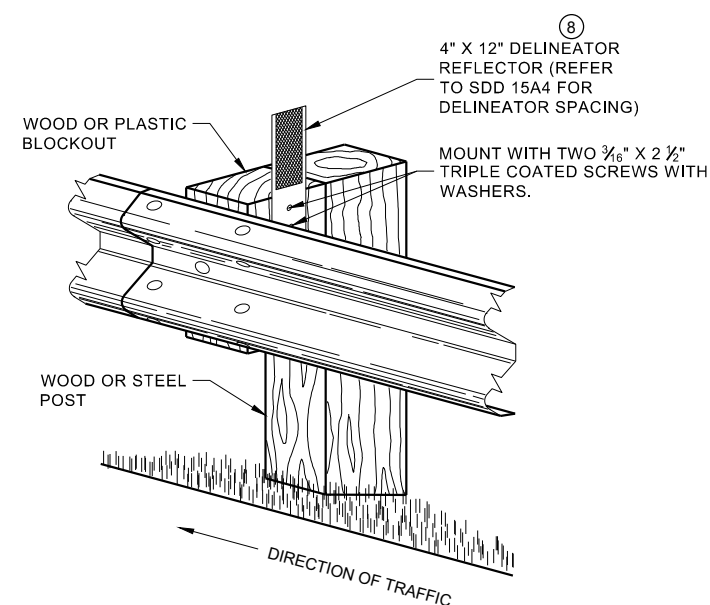
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



SECTION THRU W-BEAM RAIL



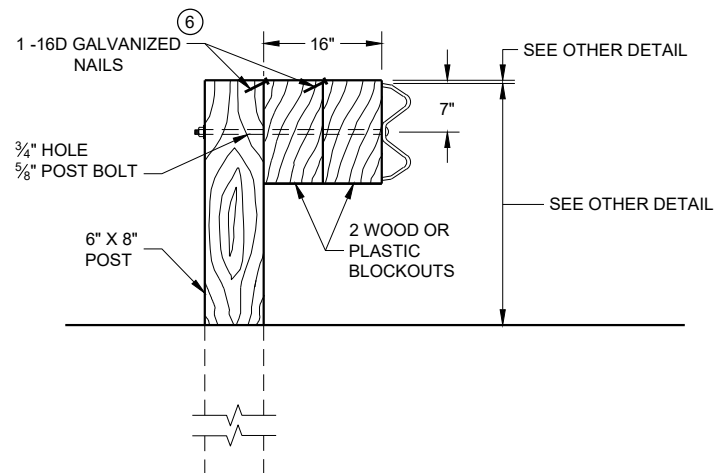
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

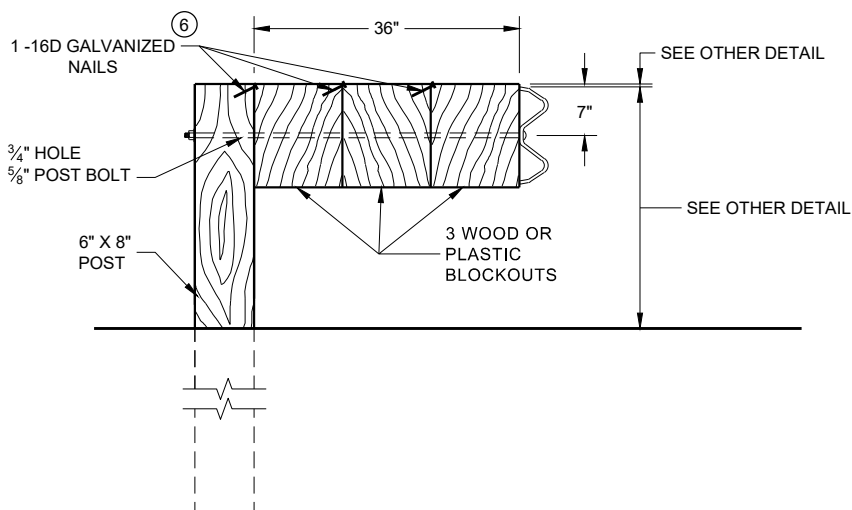
POST BOLTS ARE A ¾" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES ¾" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND ¾" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



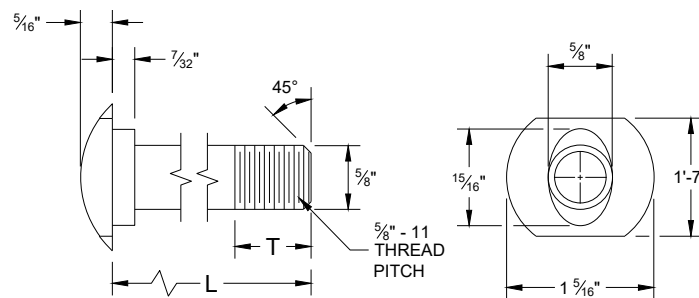
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

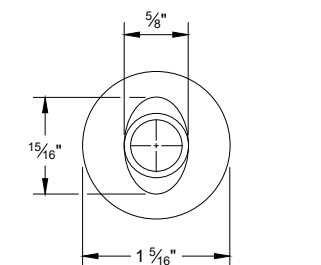
NOTE:

- ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF $\frac{3}{16}$ ".
- IF THE BOLT EXTENDS MORE THAN $\frac{1}{4}$ " FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

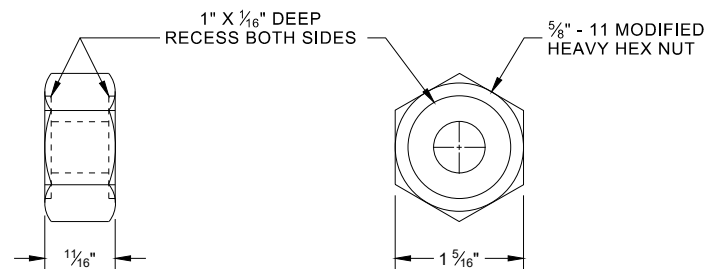


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

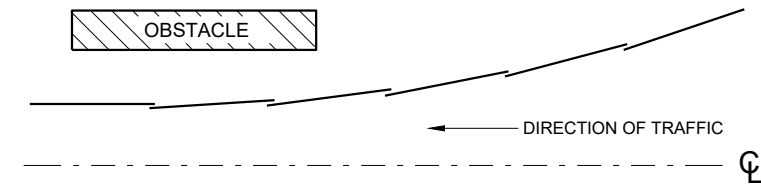


ALTERNATE BOLT HEAD

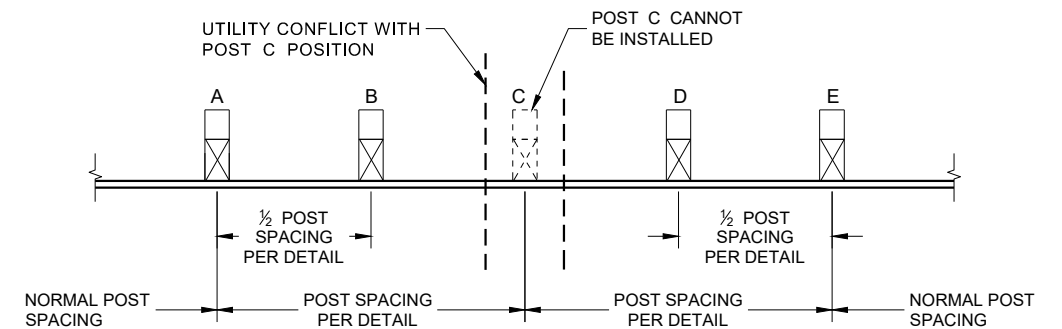


POST BOLT, SPLICE BOLT AND RECESS NUT

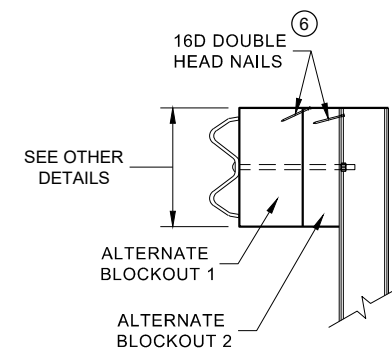
- ⑥ WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



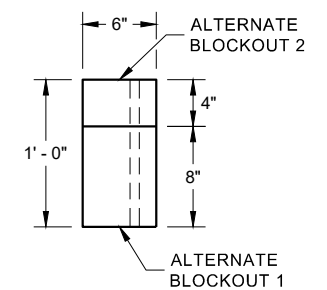
PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



SIDE VIEW

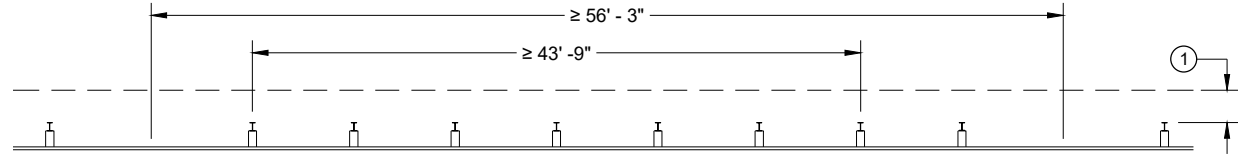


PLAN VIEW

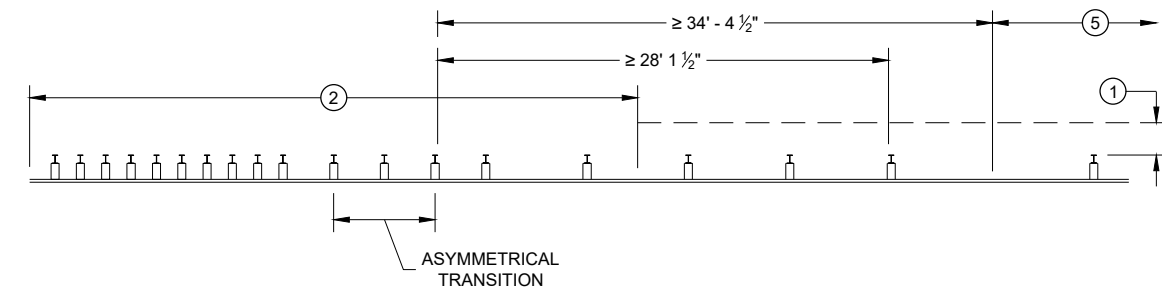
ALTERNATE WOOD BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

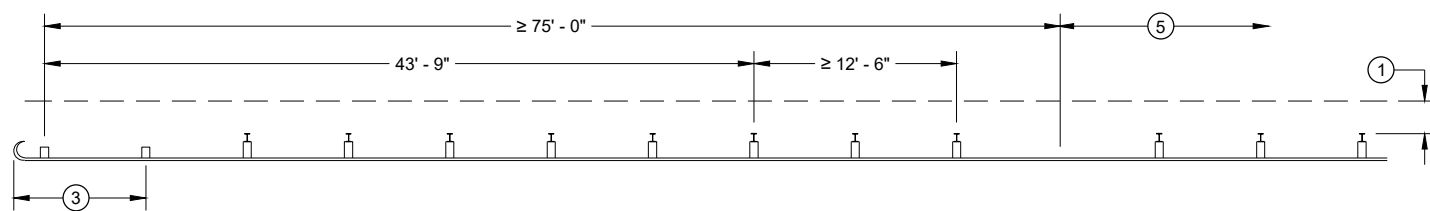
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



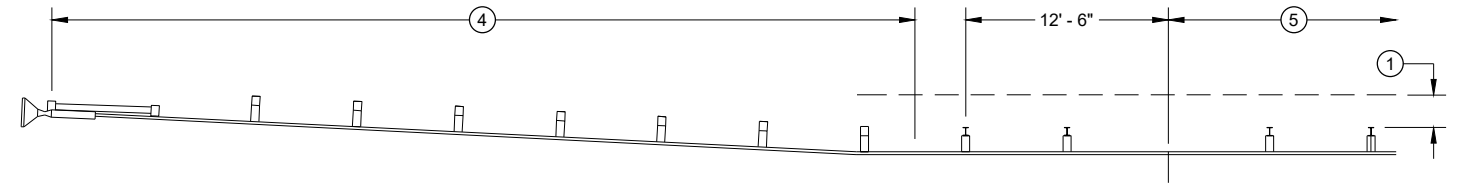
MISSING POST IN NORMAL BEAM GUARD RUN



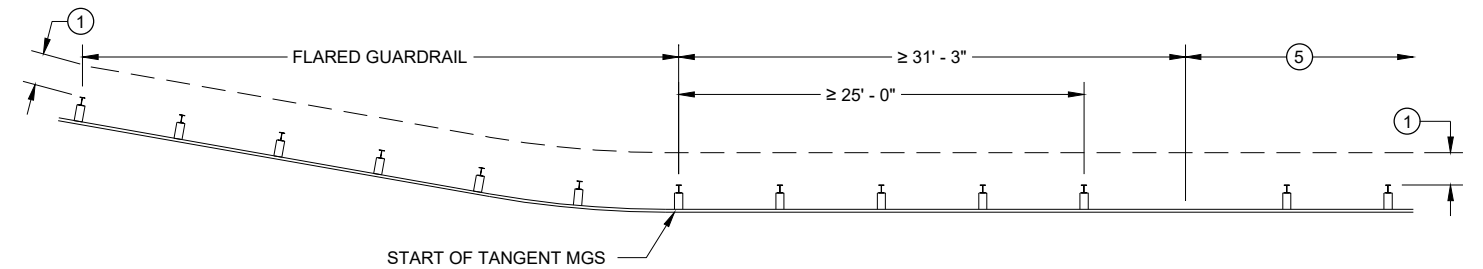
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



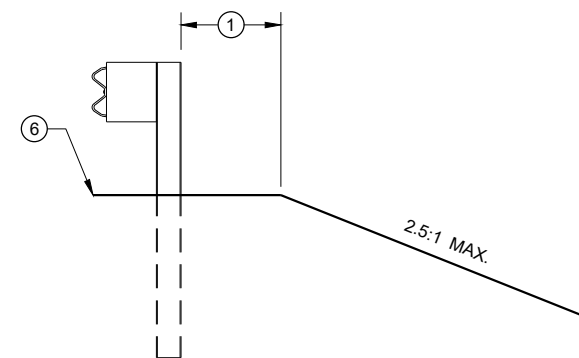
MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



CROSS SECTION VIEW

- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

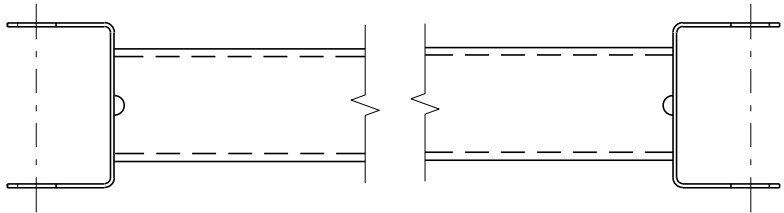
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

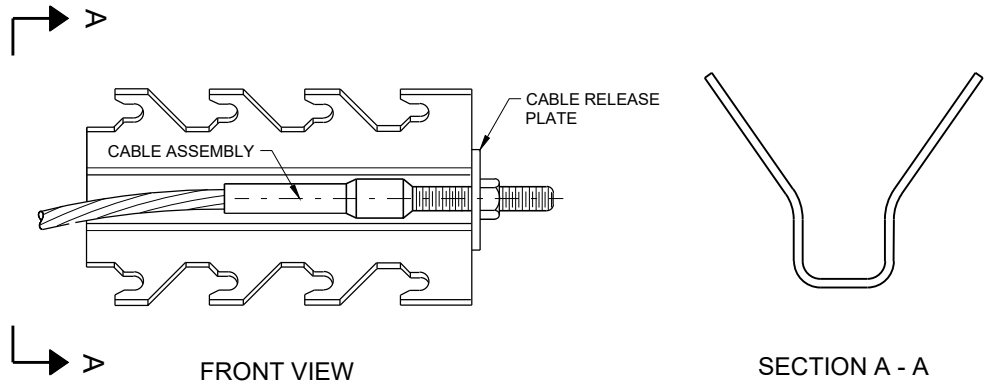


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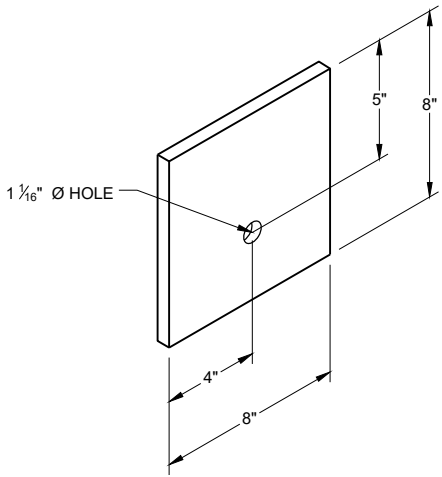


GENERIC GROUND STRUT 9 E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
1	UPPER POST NO. 1 6" X 6" TUBE
2	LOWER POST NO. 1
3	WOOD CRT
4	WOOD BLOCKOUT
5	PIPE SLEEVE
6	BEARING PLATE
7	BCT CABLE ASSEMBLY
8	ANCHOR CABLE BOX
9	GROUND STRUT
10	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
11	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
12	IMPACT HEAD
13	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
14	SOIL PLATE
15	UPPER POST NO. 2
16	LOWER POST NO. 2



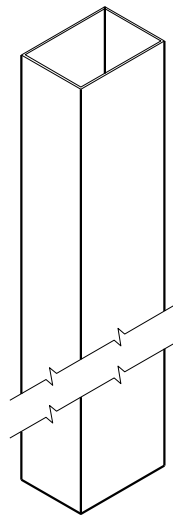
GENERIC ANCHOR CABLE BOX 9 E



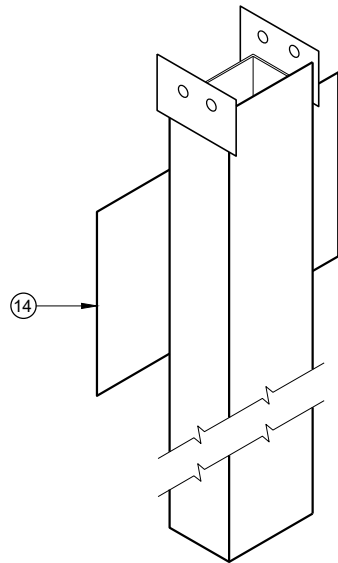
BEARING PLATE 6 E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

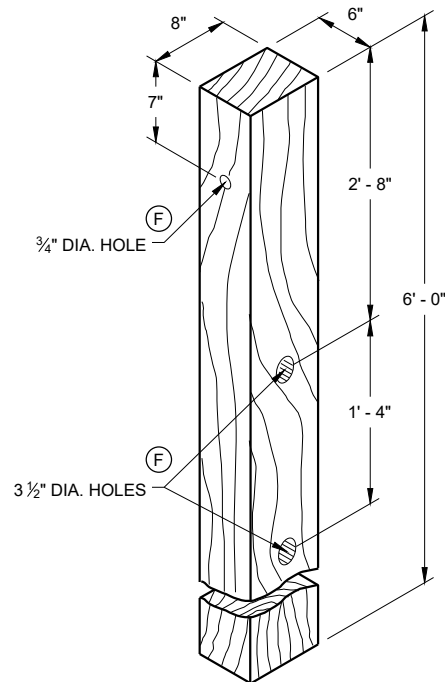
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



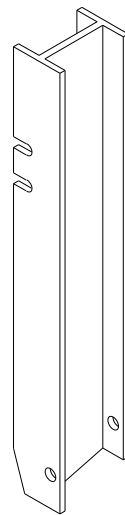
UPPER POST NO. 1 ⁽¹⁾ (E)



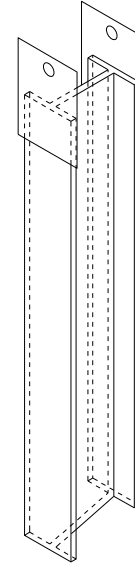
LOWER POST NO. 1 ⁽²⁾ (E)



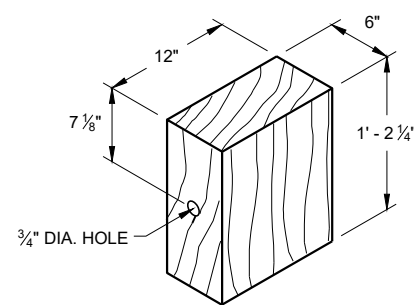
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



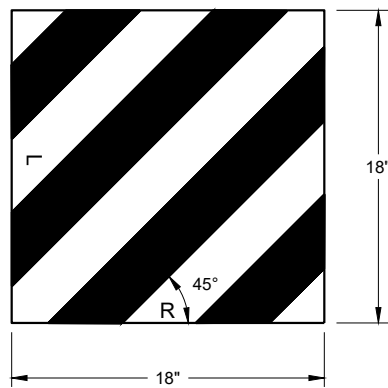
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



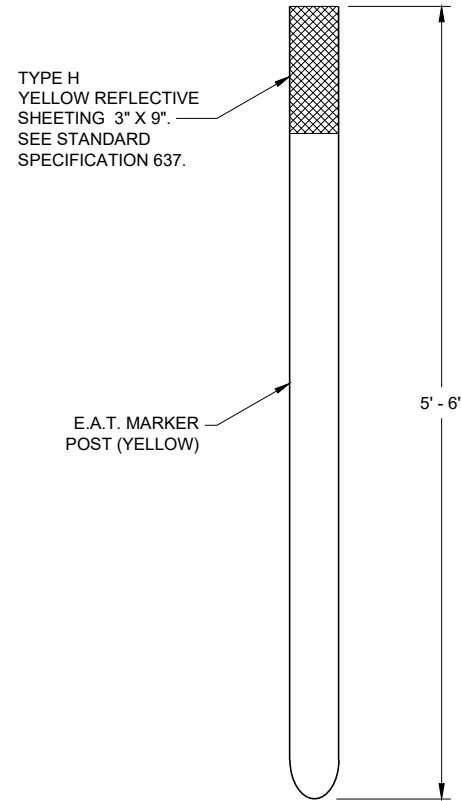
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



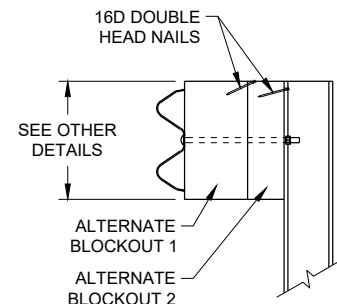
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



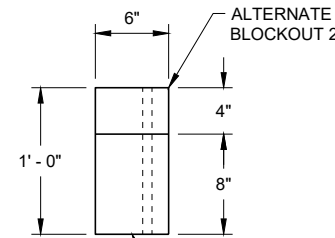
REFLECTIVE SHEETING DETAIL ^(E)



E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



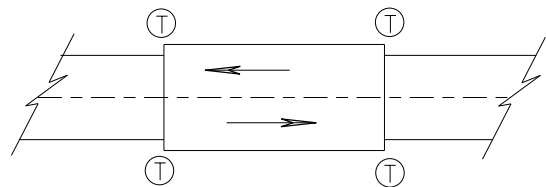
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

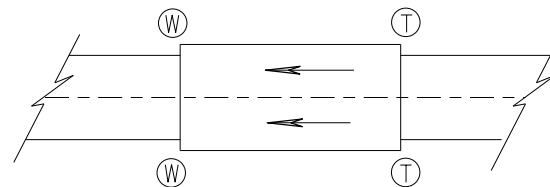
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

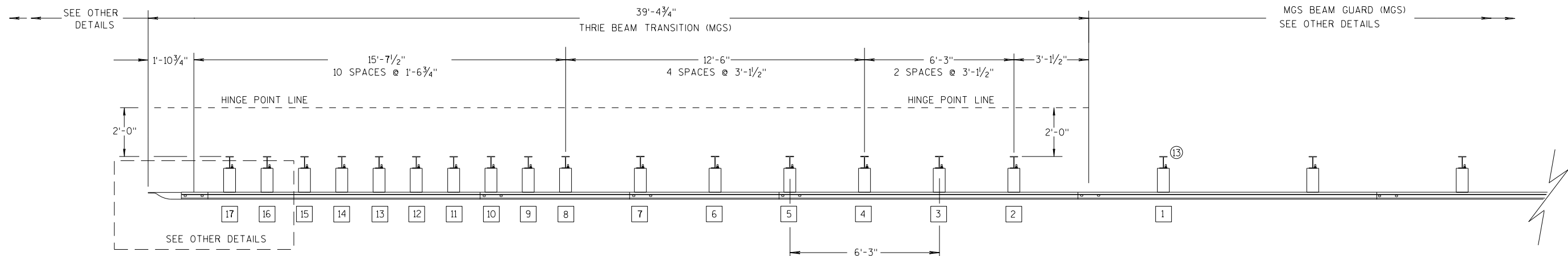
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

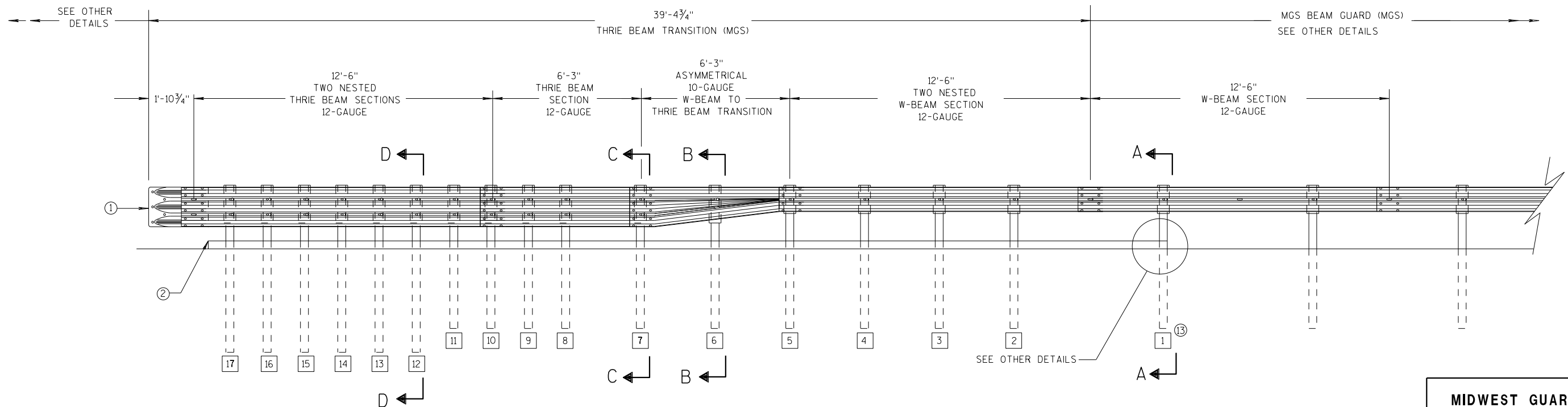
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

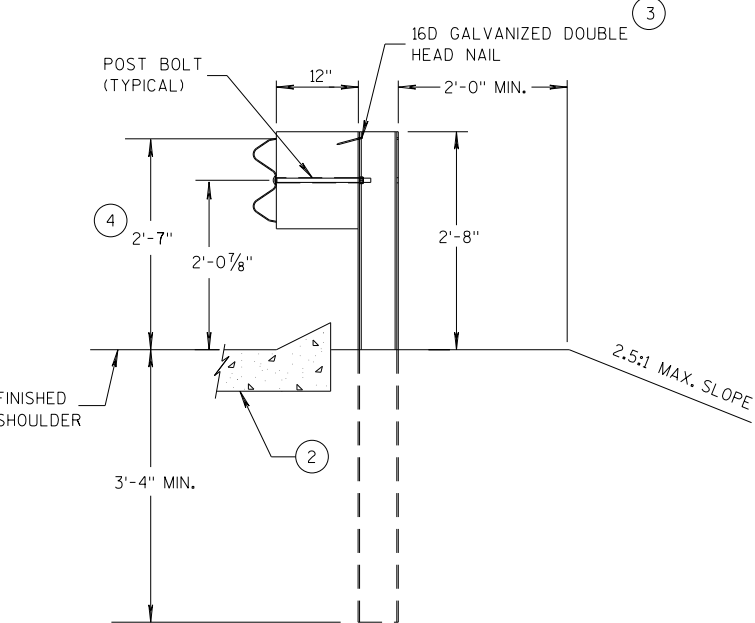
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

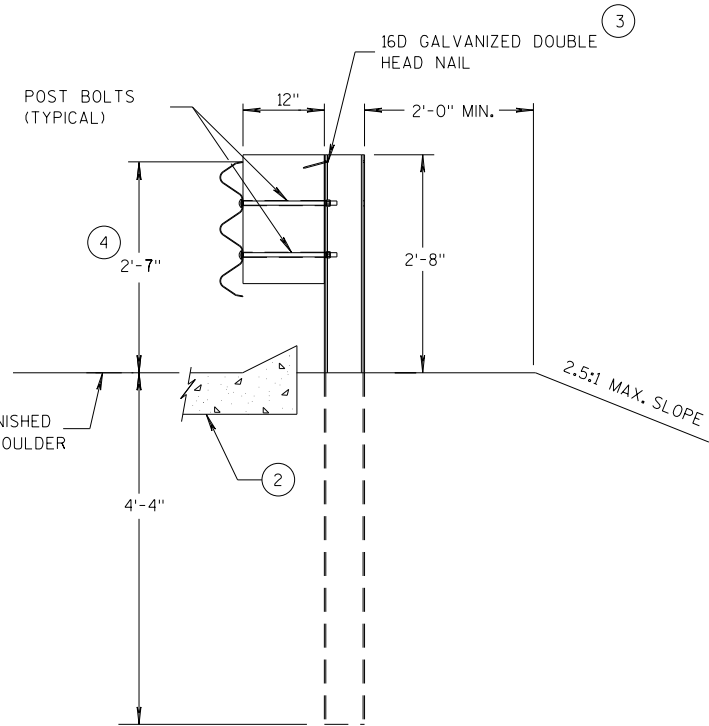
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

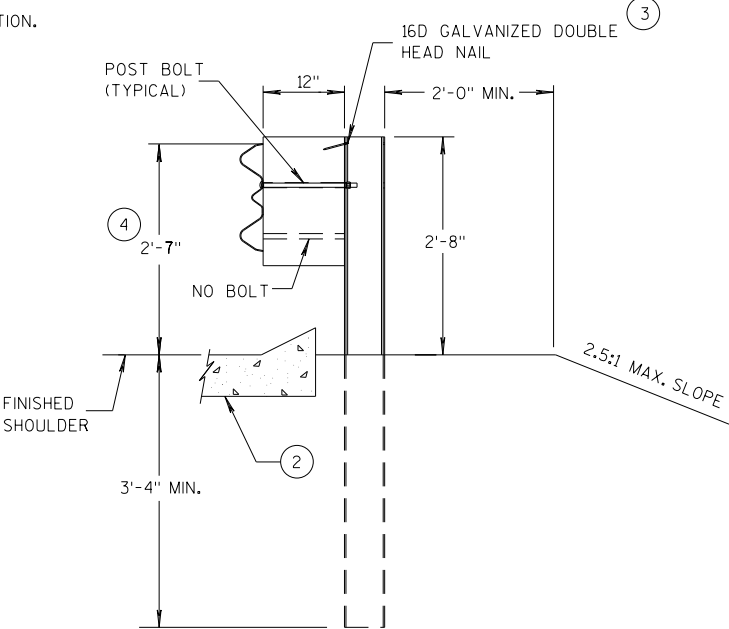
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



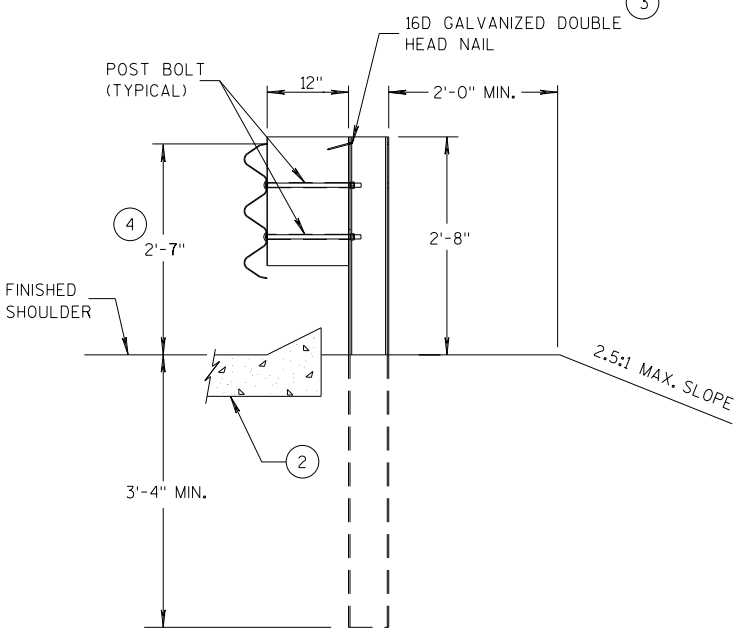
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

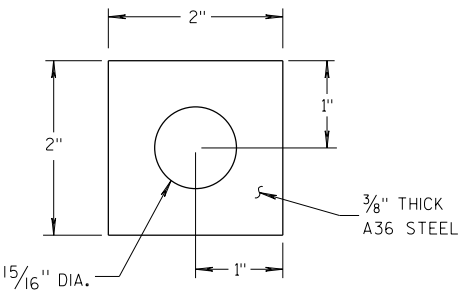
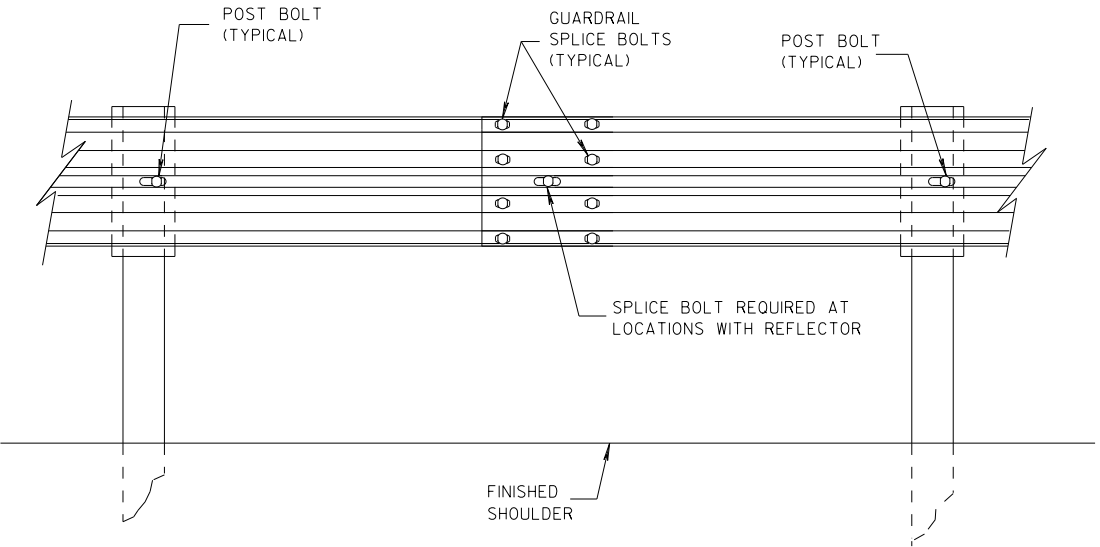
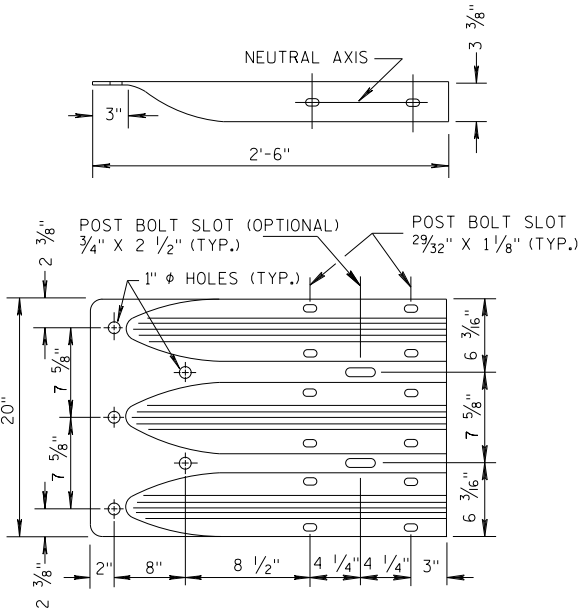


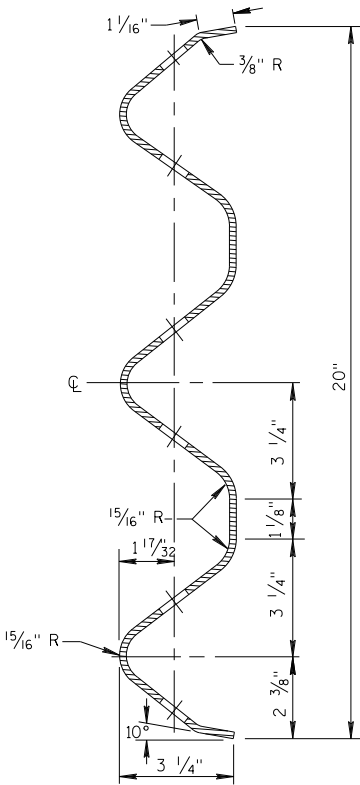
PLATE WASHER DETAIL



SPlice DETAIL



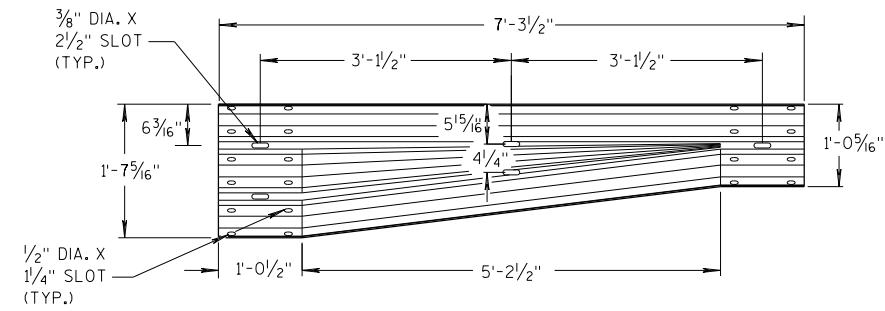
THRIE BEAM
TERMINAL CONNECTOR



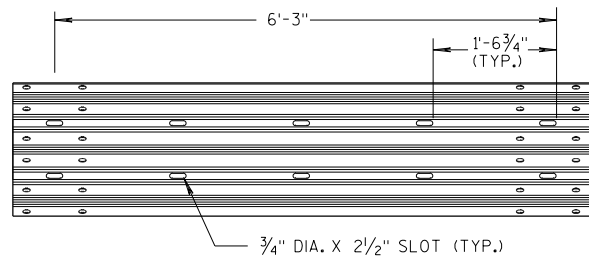
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

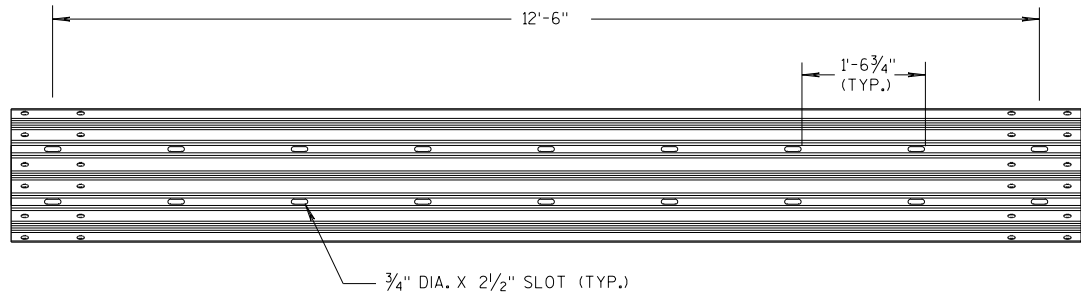
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



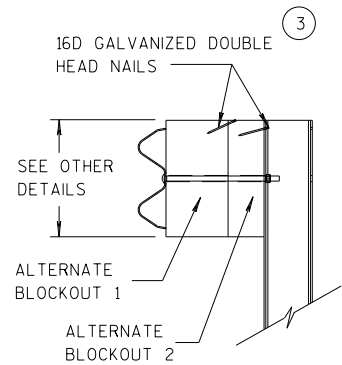
W-BEAM TO THRIE BEAM TRANSITION SECTION



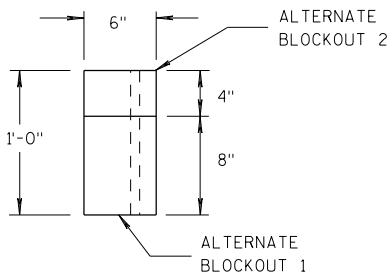
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

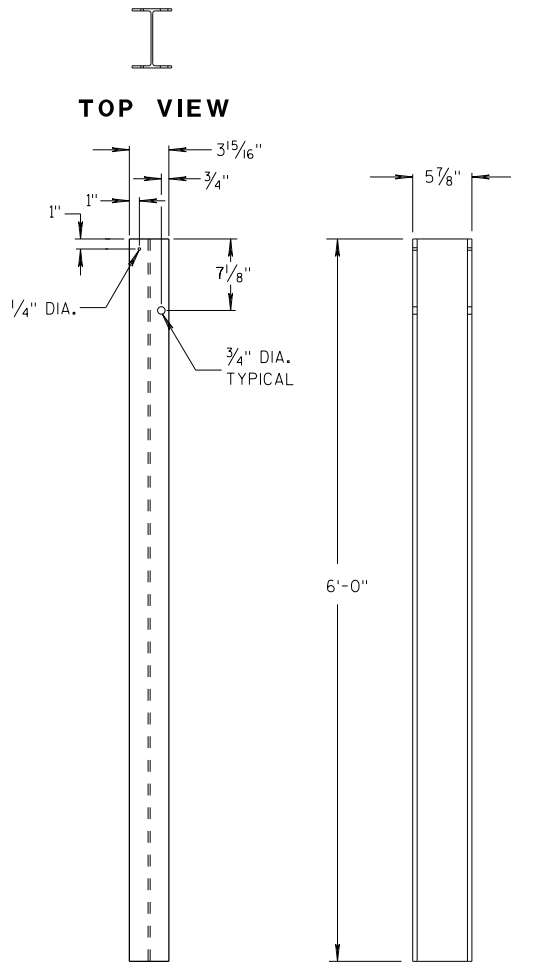


SIDE VIEW



TOP VIEW

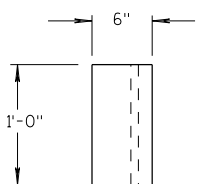
ALTERNATE WOOD BLOCKOUT DETAIL



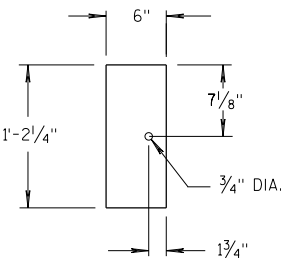
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

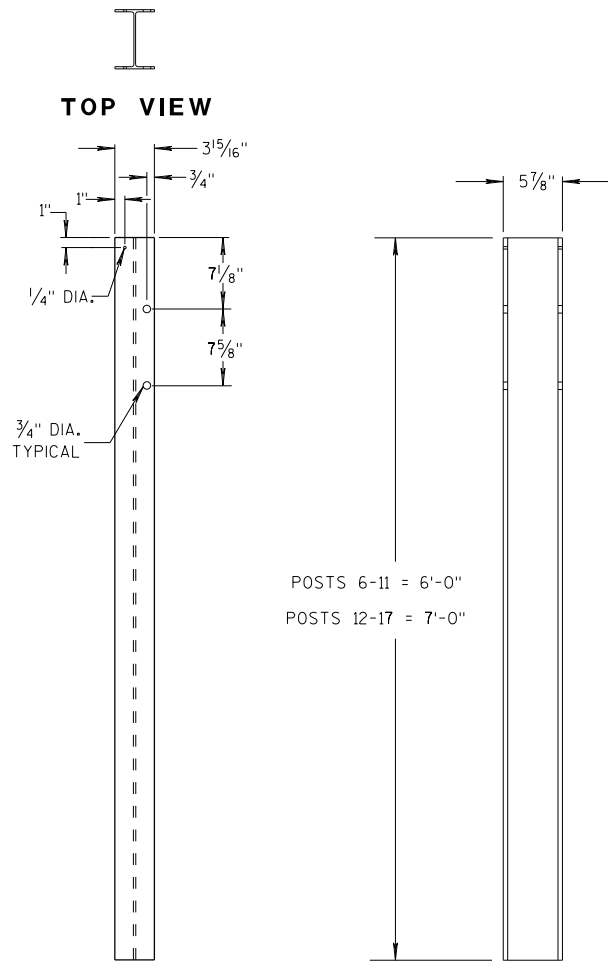


TOP VIEW



FRONT VIEW

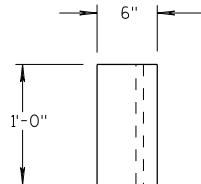
BLOCKOUT POSTS 1-5



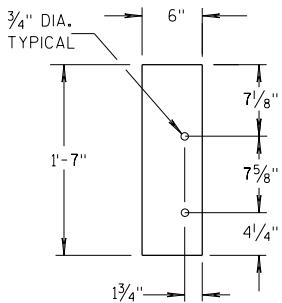
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

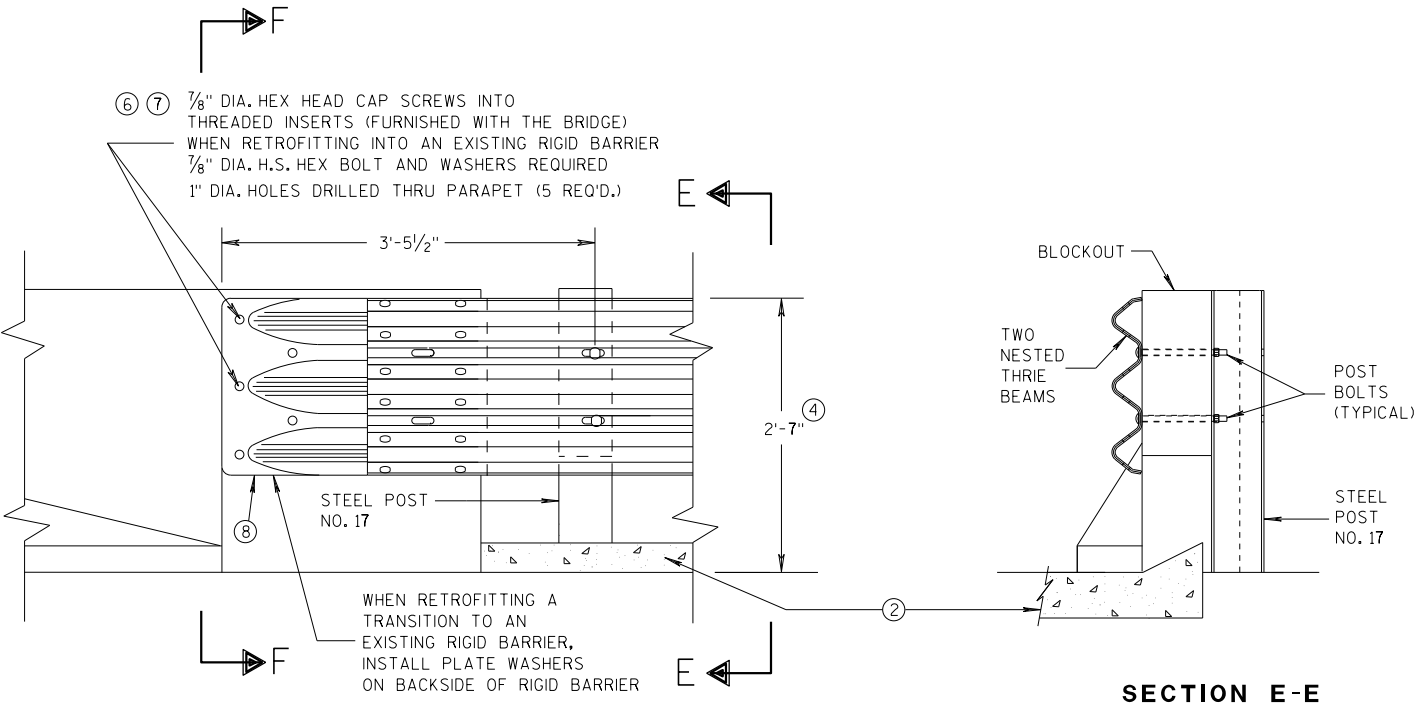
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

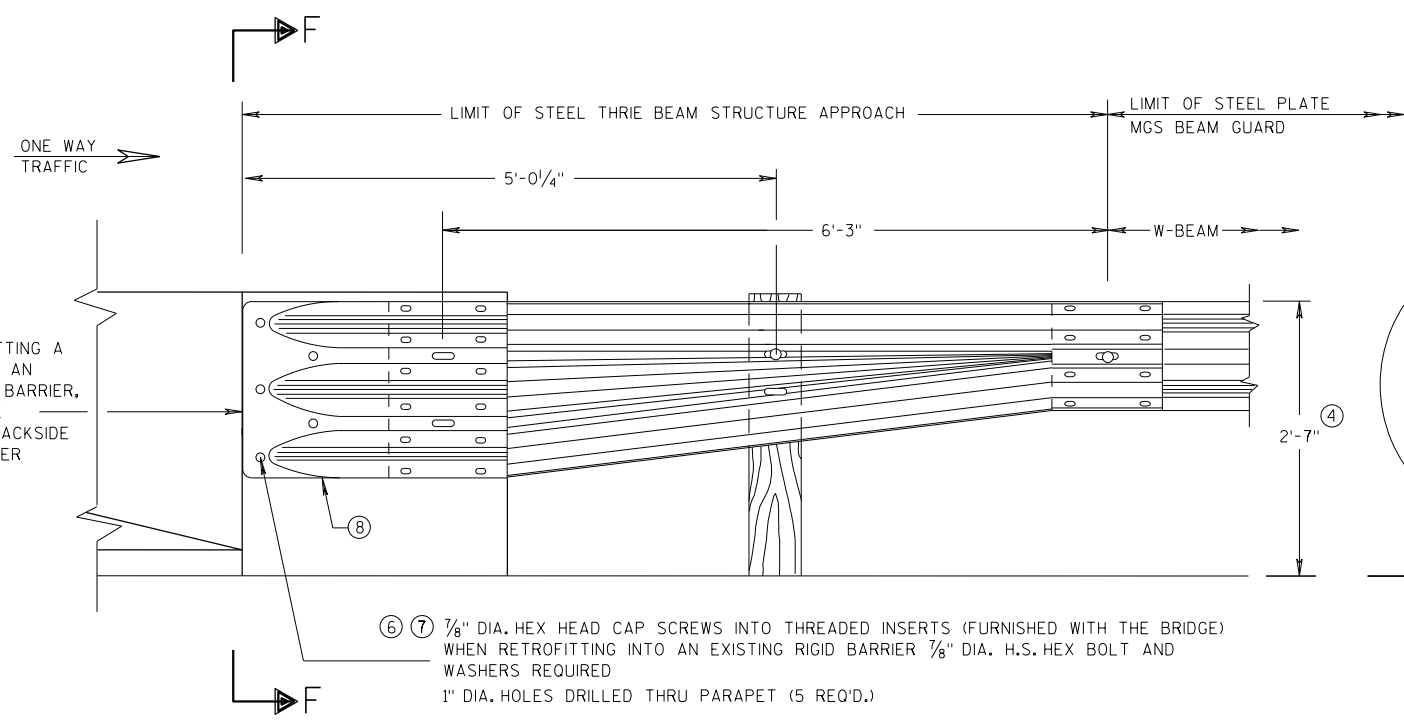
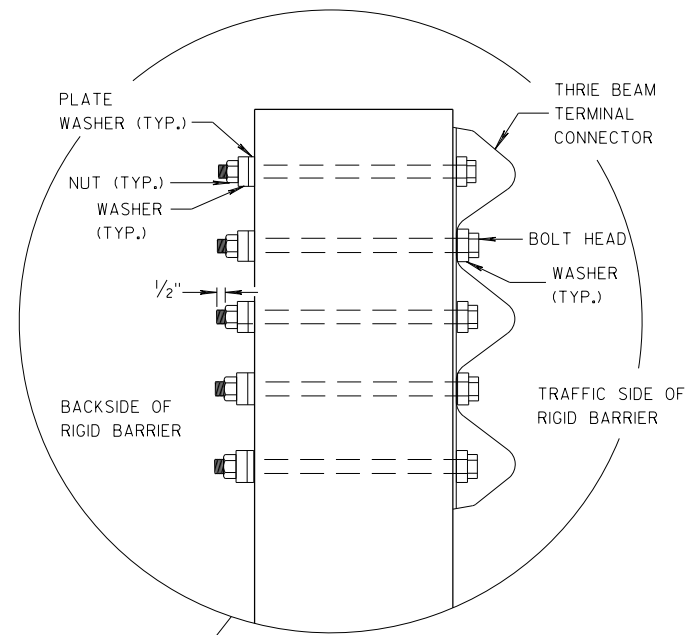
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

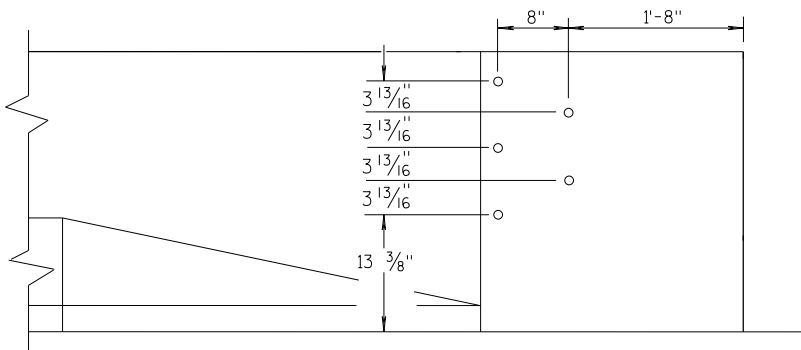


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F

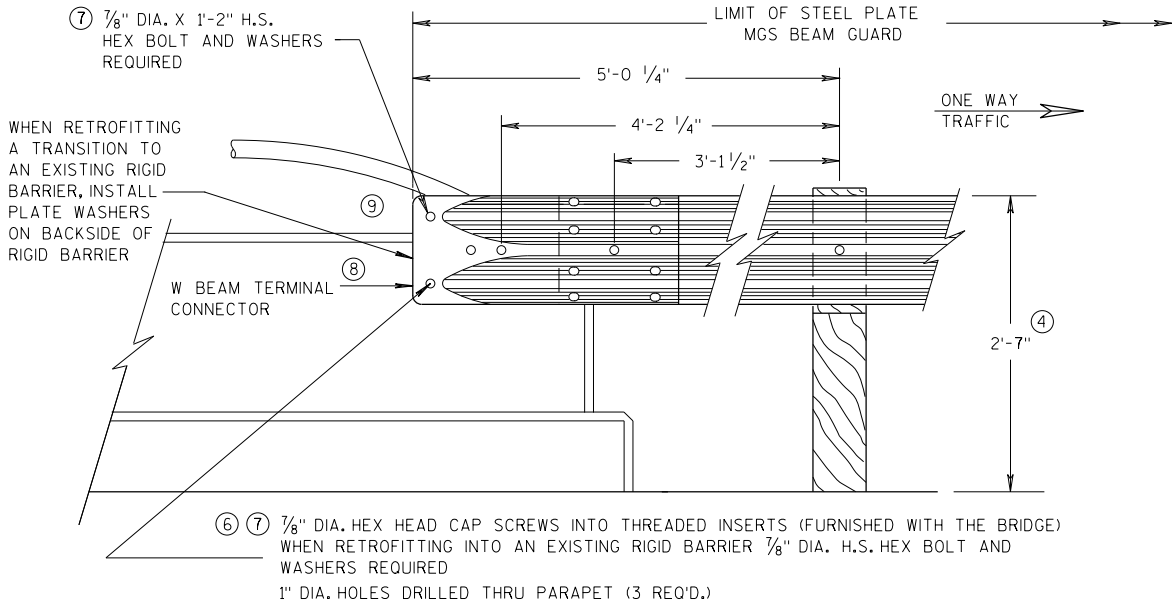


MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

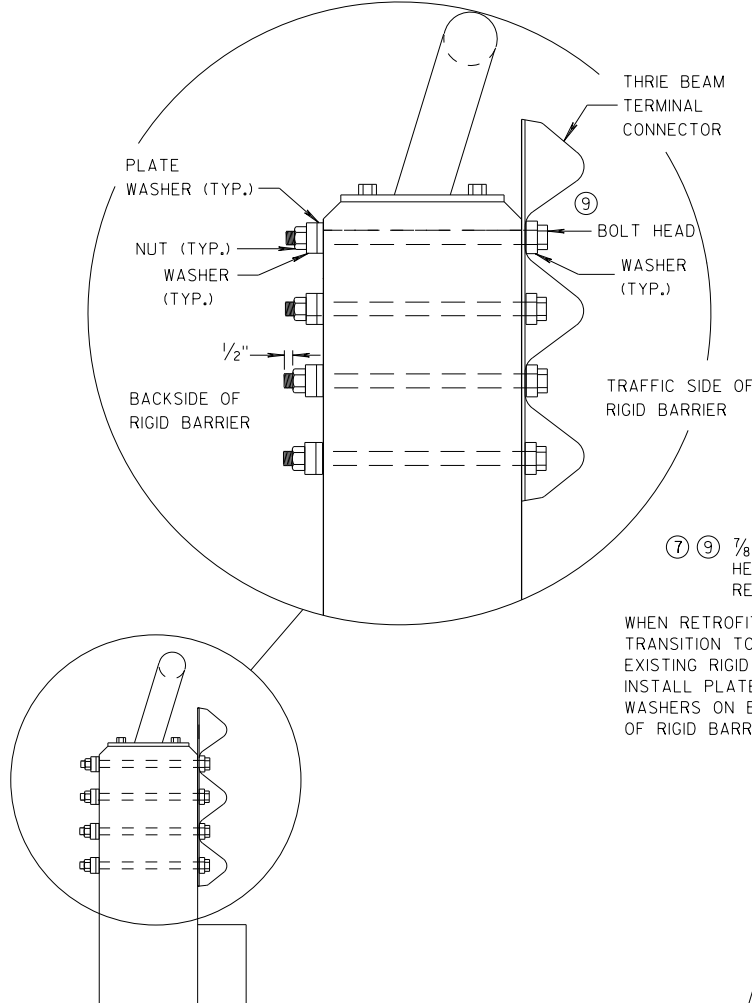
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.

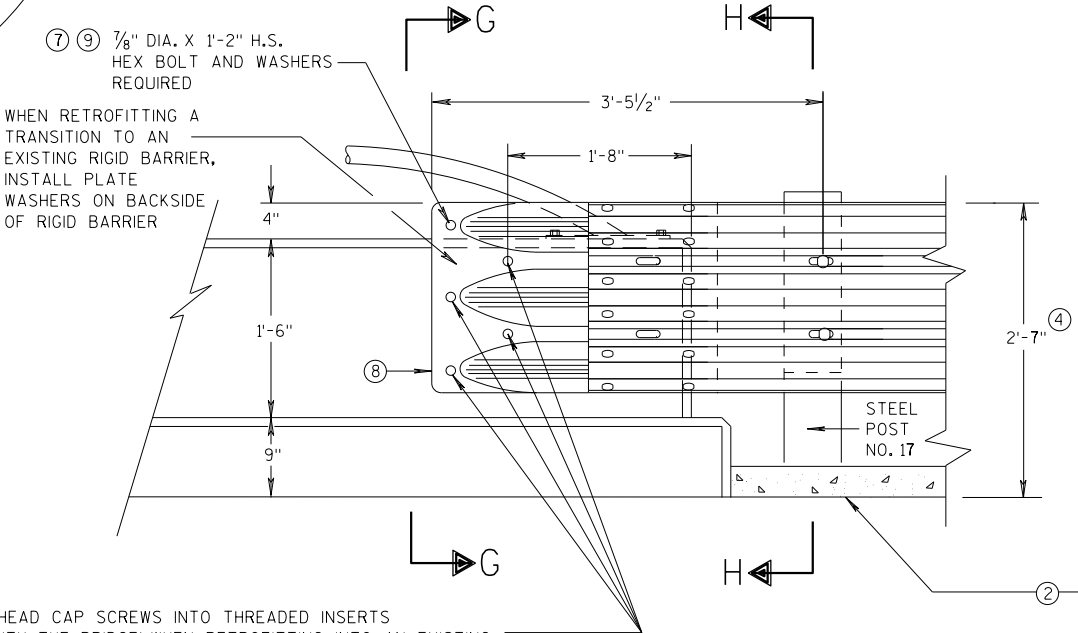


FRONT VIEW

W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

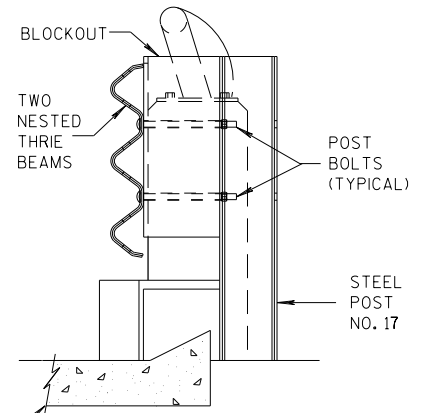


SECTION G-G



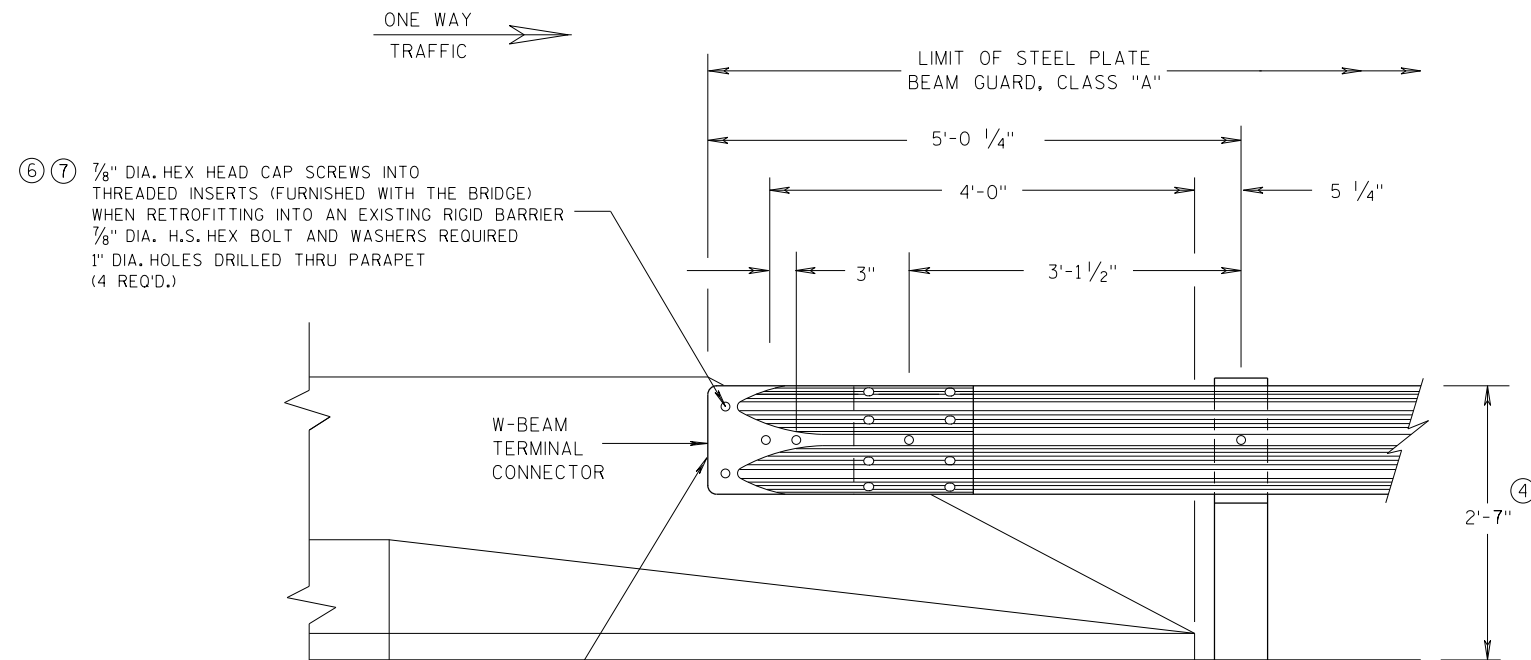
FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS



SECTION H-H

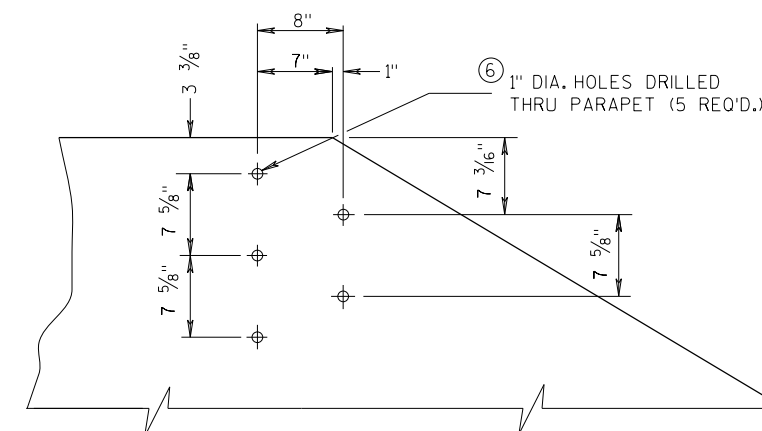
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018	/S/ Rodney Taylor
DATE	ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	



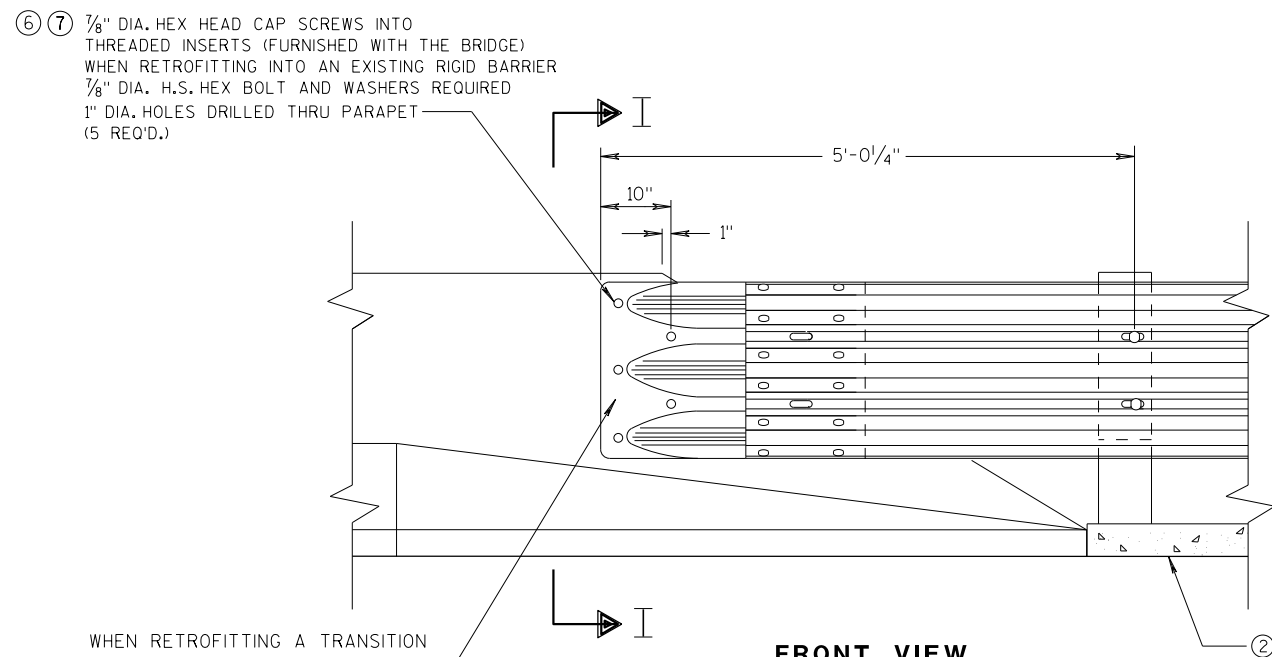
WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

FRONT VIEW

**W BEAM CONNECTION TO
PARAPETS WITH SLOPED ENDS
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)**



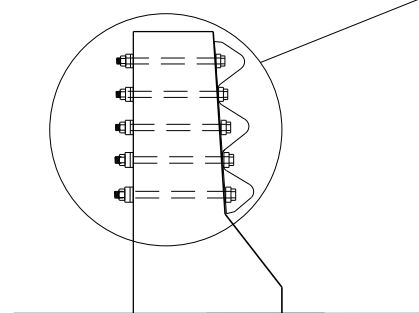
**DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION**



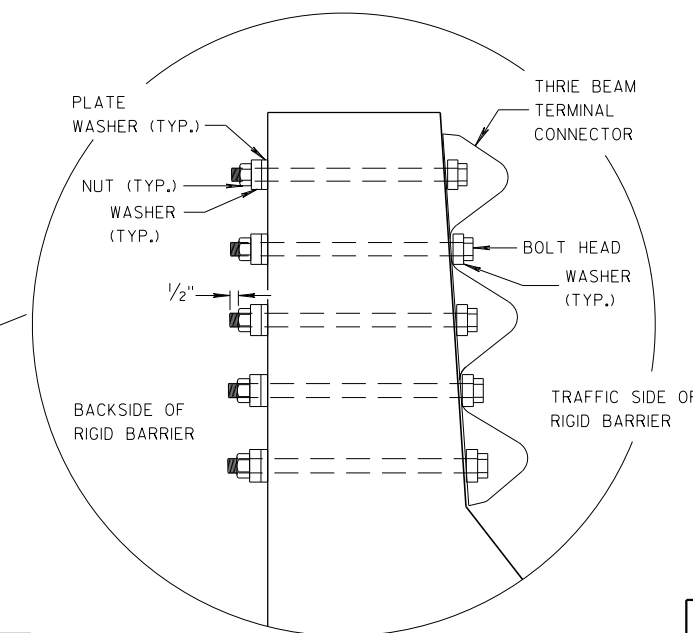
WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

FRONT VIEW

**THRIE BEAM CONNECTION TO BRIDGE
PARAPETS WITH SLOPED ENDS**



SECTION I-I



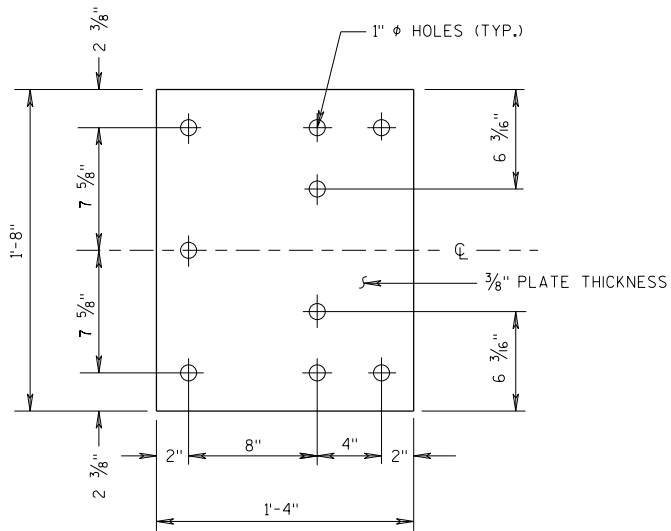
GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

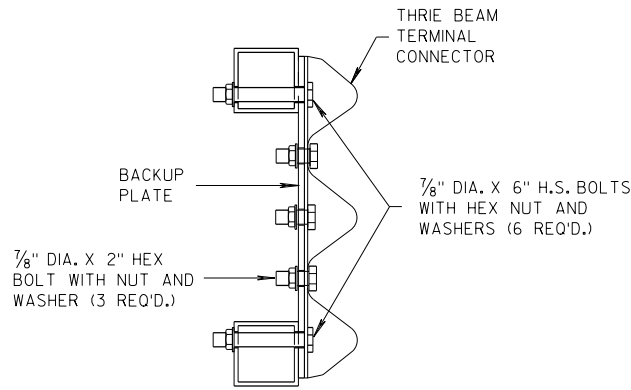
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

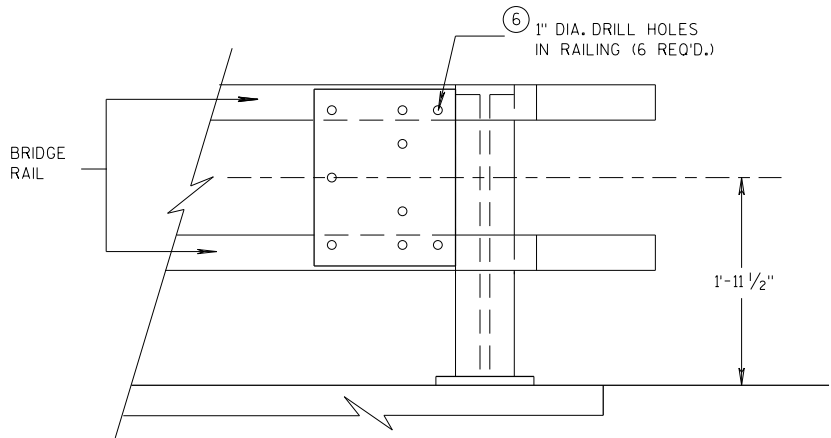
APPROVED
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UNIT SUPERVISOR
FHWA



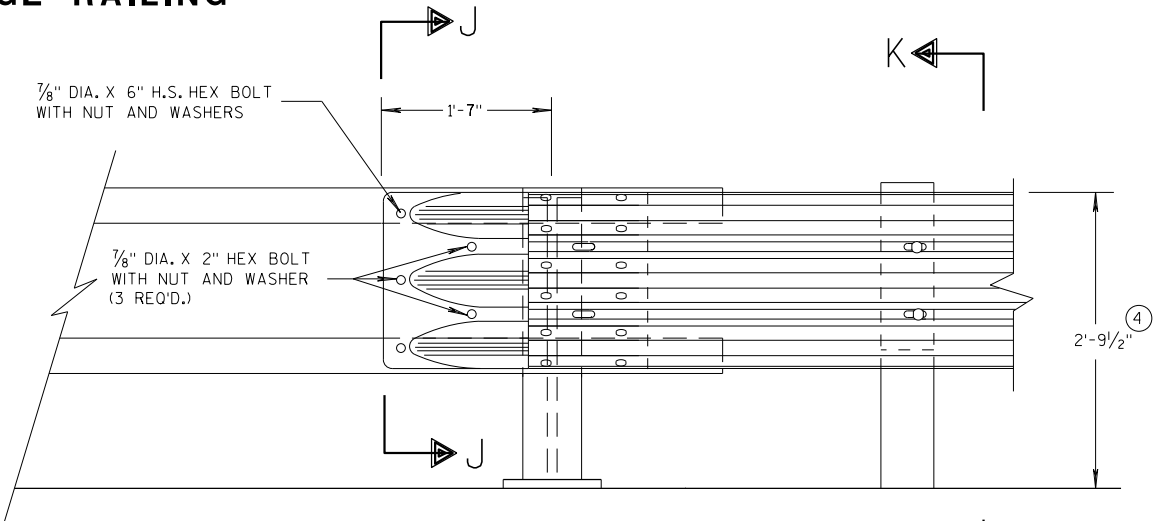
BACK-UP PLATE DETAIL



SECTION J-J

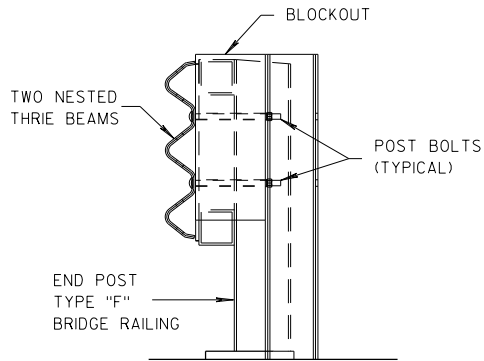


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

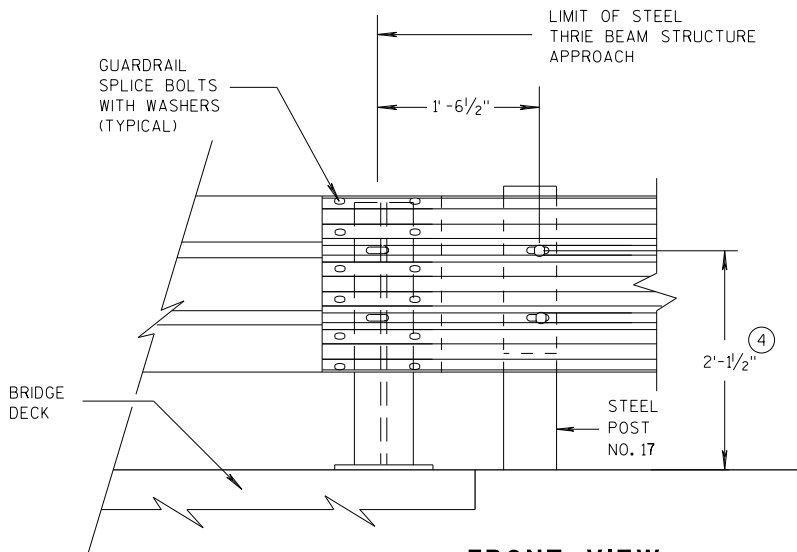
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



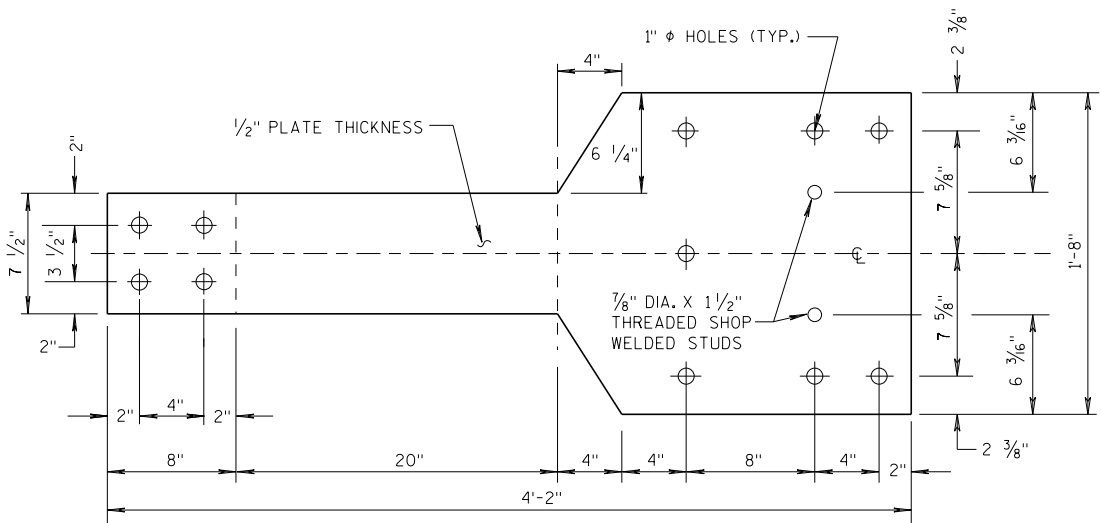
FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

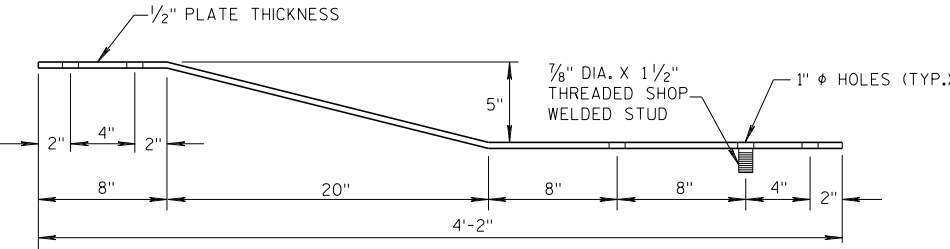
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".

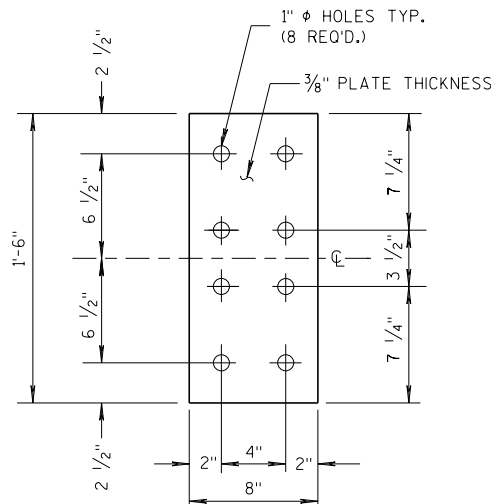


FRONT VIEW



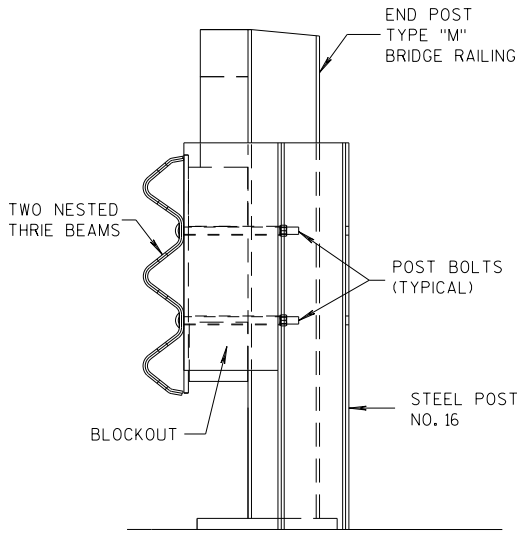
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

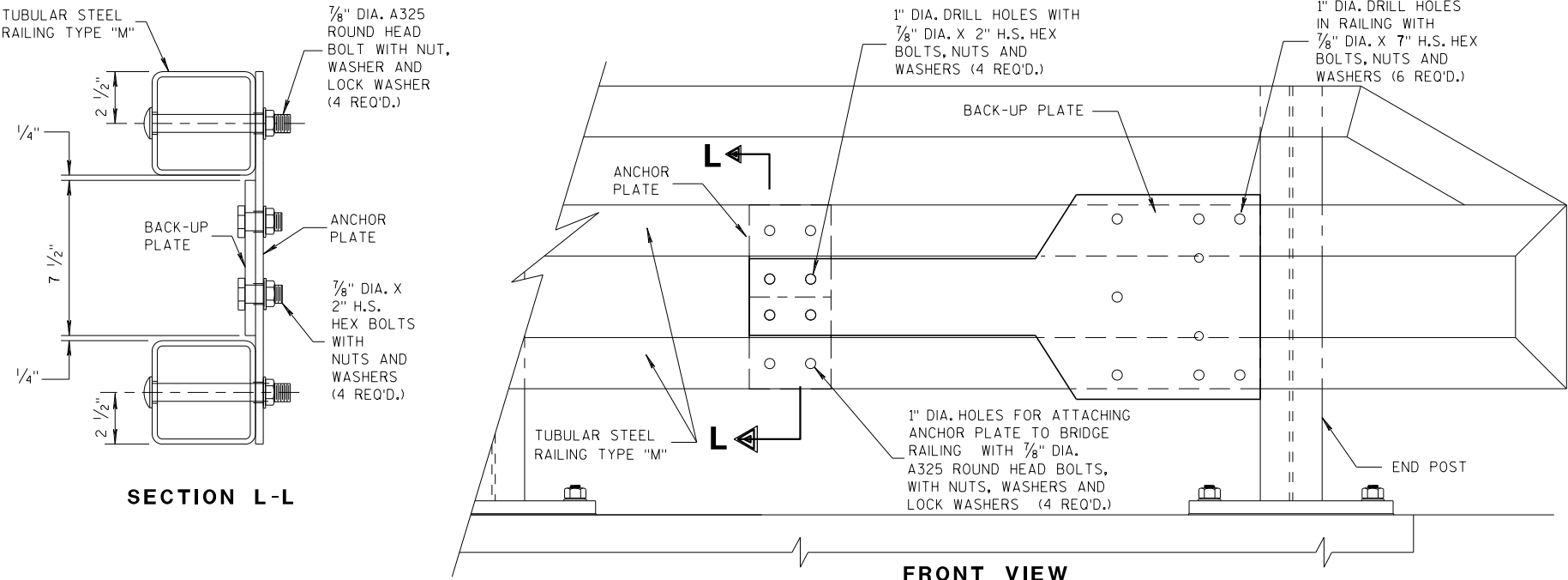


FRONT VIEW

ANCHOR PLATE DETAIL, TYPE "M"



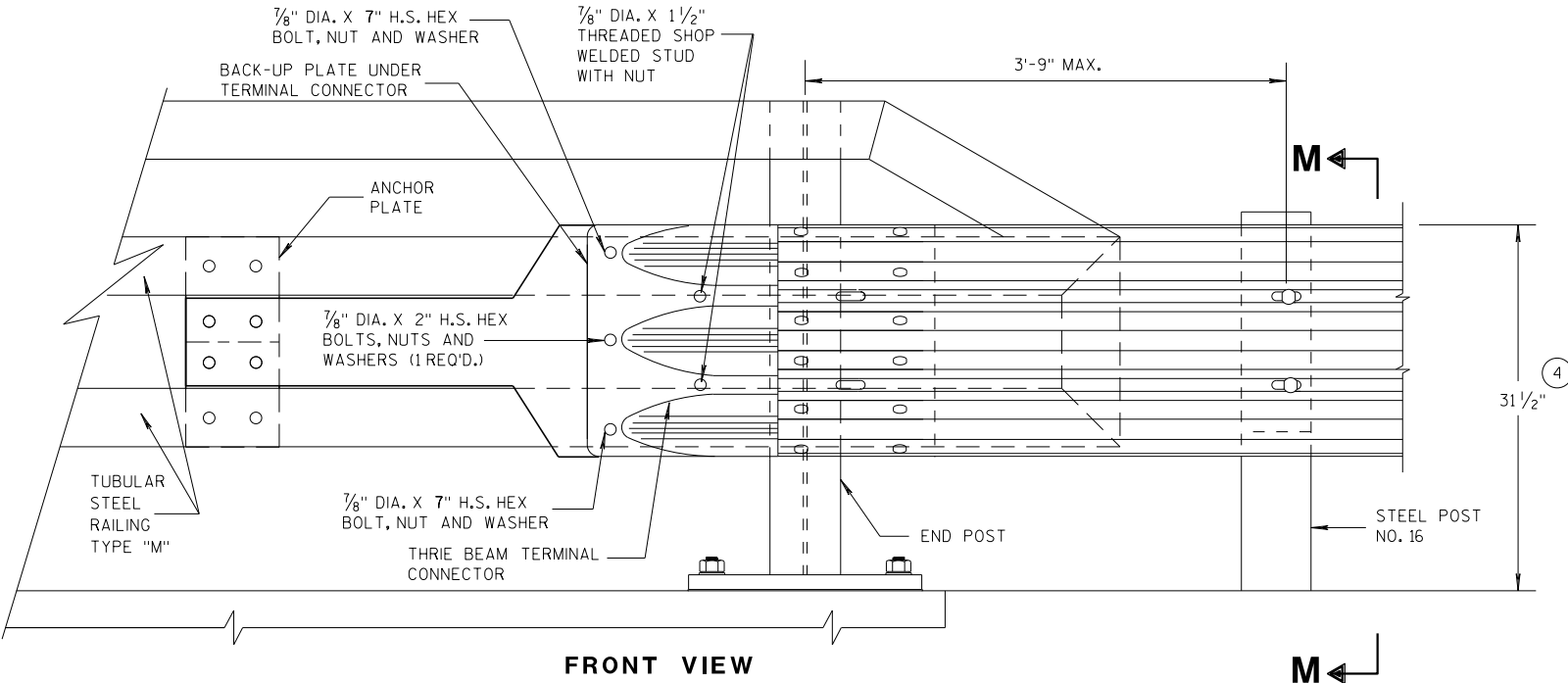
SECTION M-M



SECTION L-L

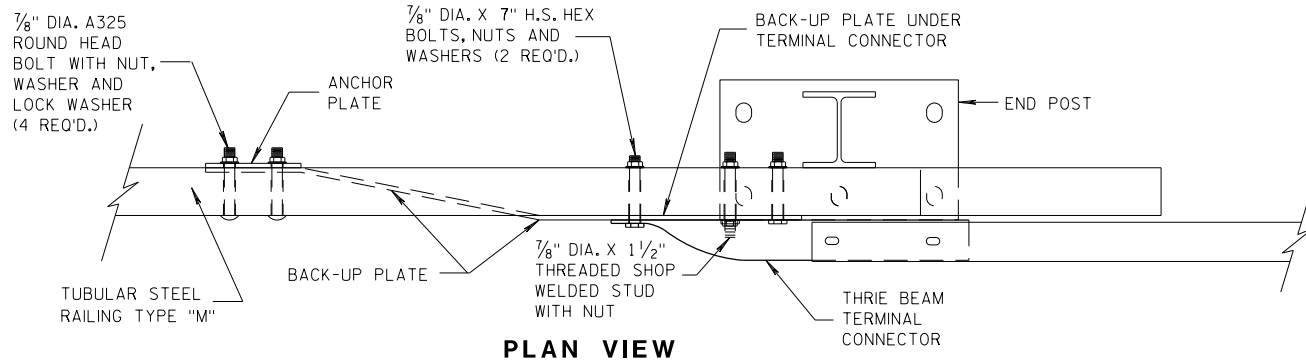
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



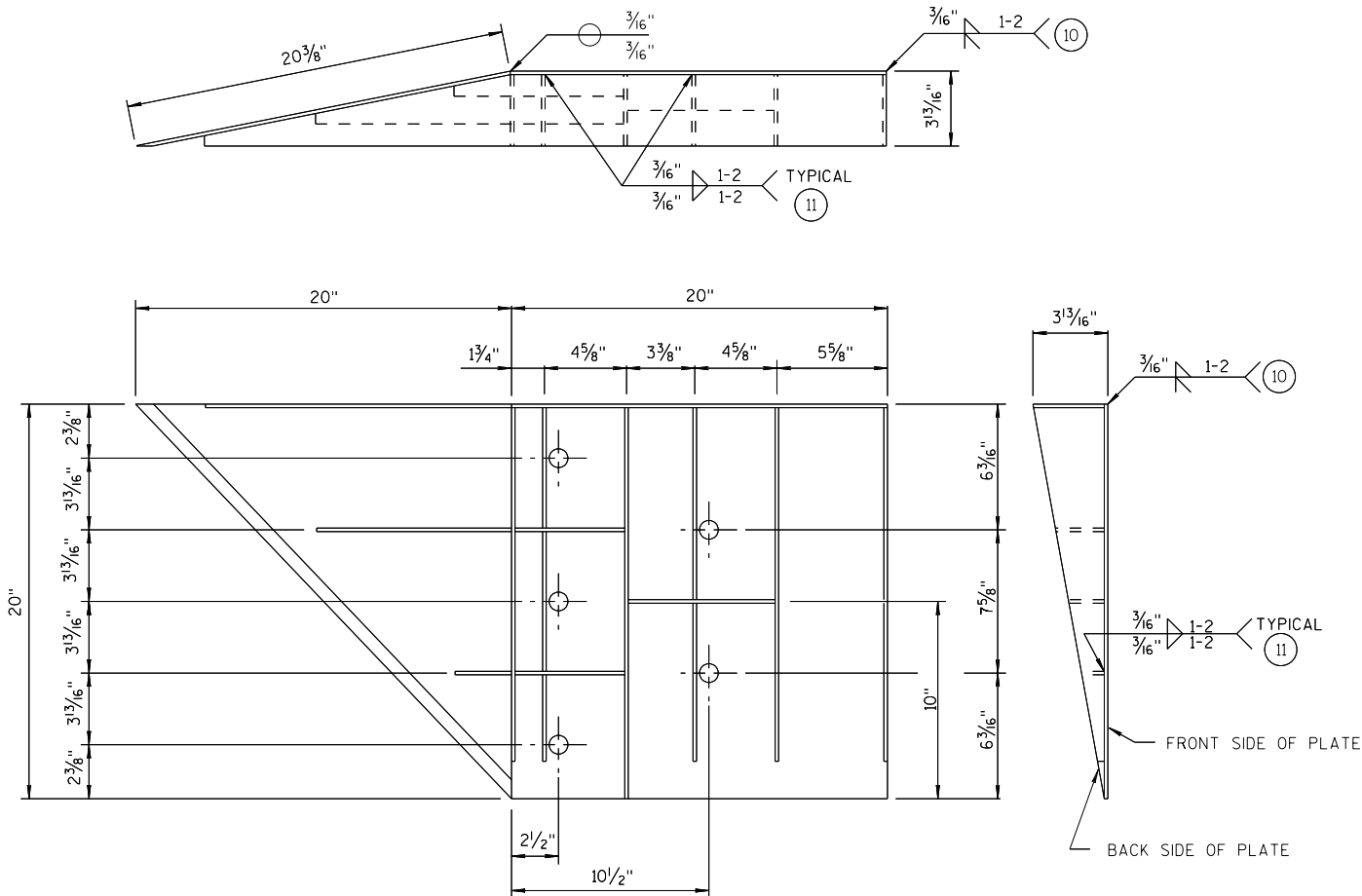
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018
DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
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FHWA

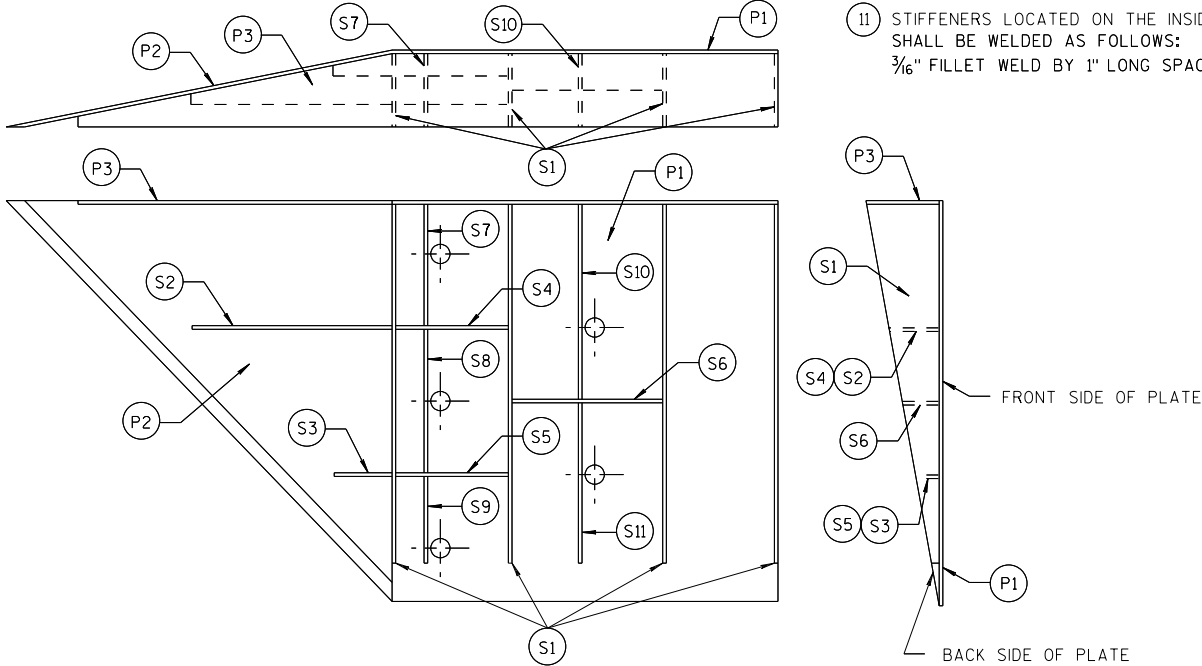


WELDING INSTRUCTION
(VIEWED FROM BACK SIDE OF PLATE)

SINGLE SLOPE CONNECTION PLATE

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 3/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 3/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 7/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 3/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 11/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

PLATE AND STIFFENER IDENTIFICATION
(VIEWED FROM BACK SIDE OF PLATE)



GENERAL NOTES

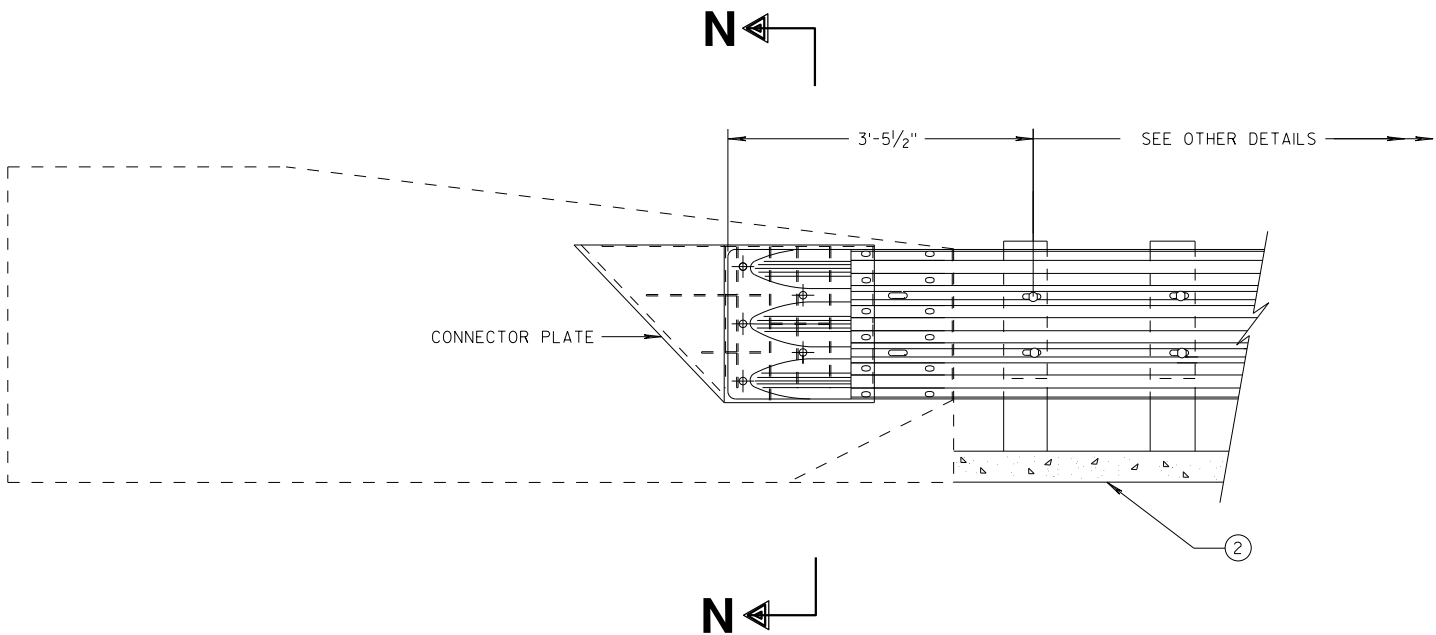
- COVER PLATE PANELS ARE 3/16" THICK.
- ALL STIFFENERS ARE 1/4" THICK.
- CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.
- FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.
- ALL HOLE DIAMETERS SHALL BE 1".
- FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".

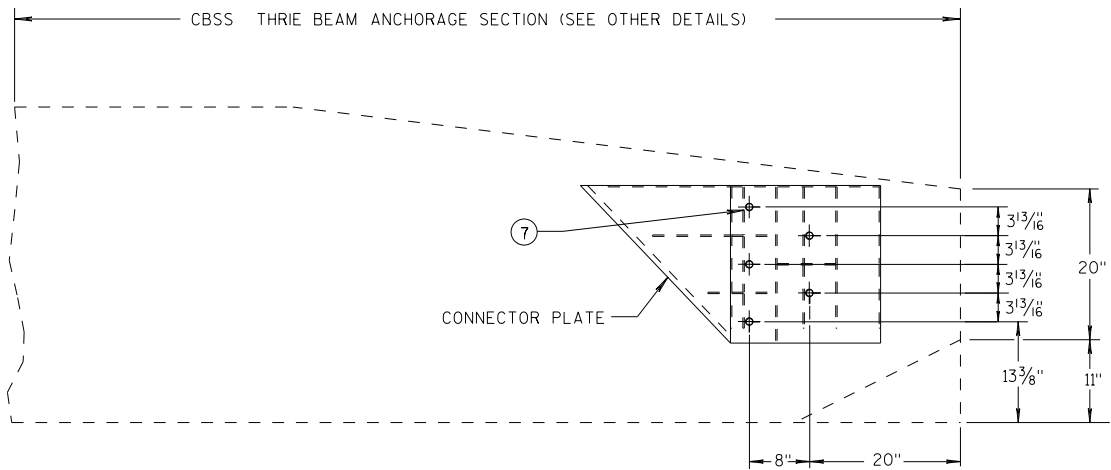
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



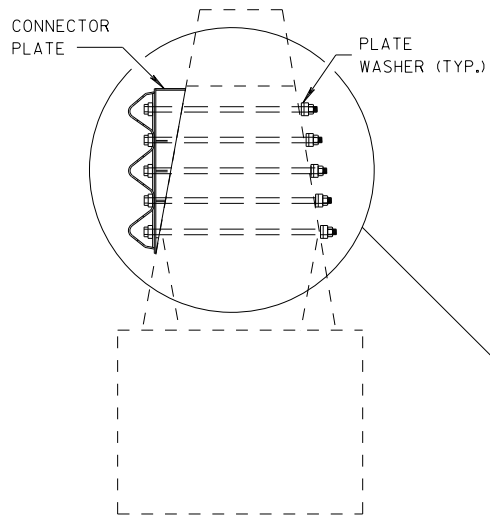
THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



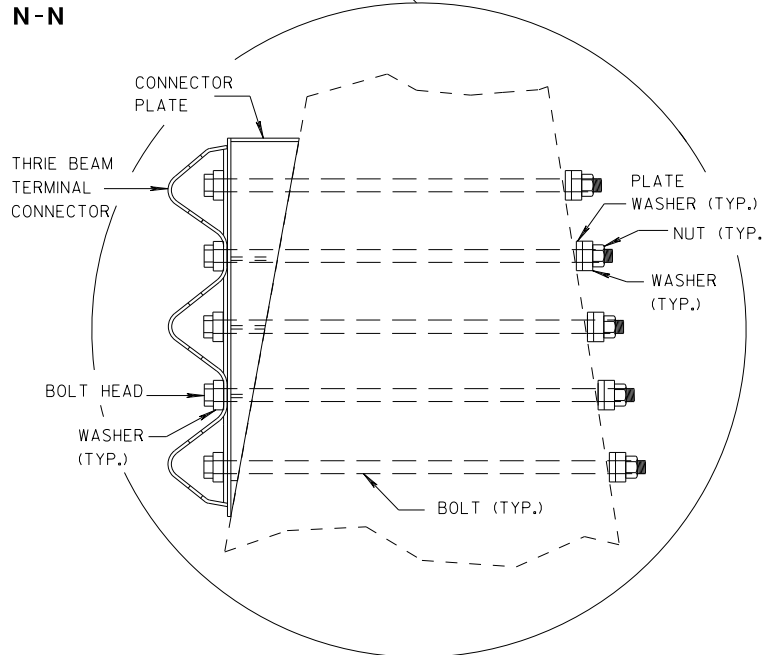
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

- CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- (2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- (7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



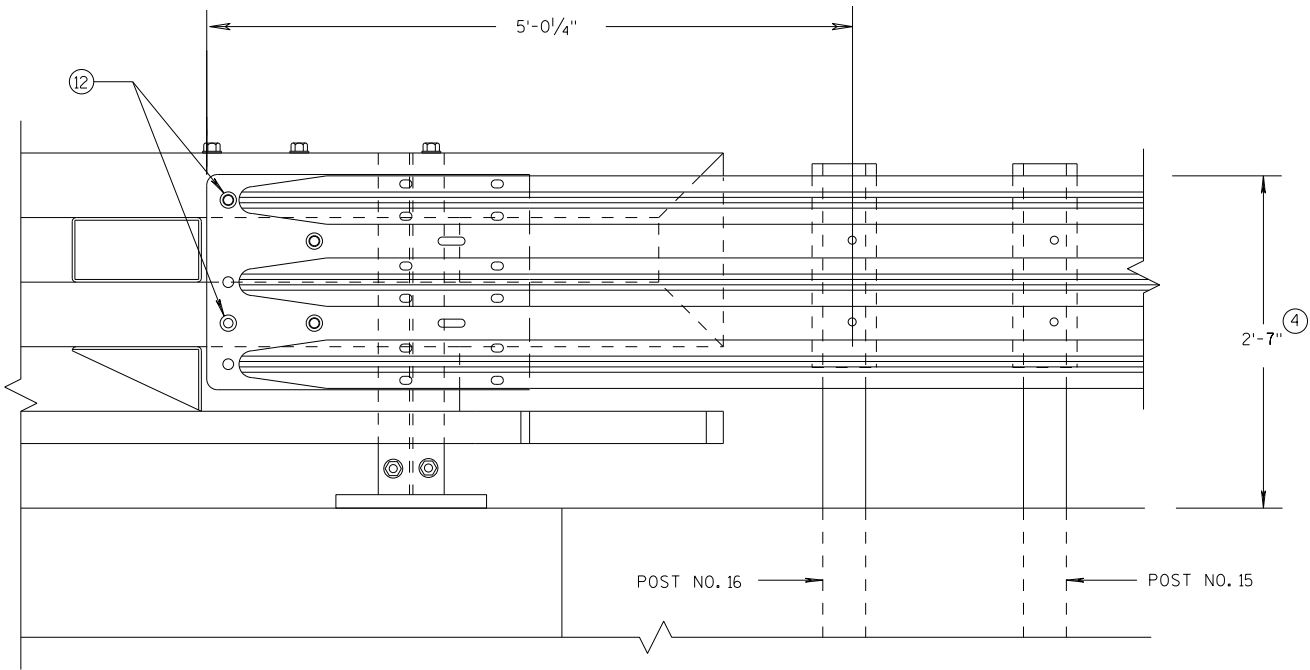
SECTION N-N



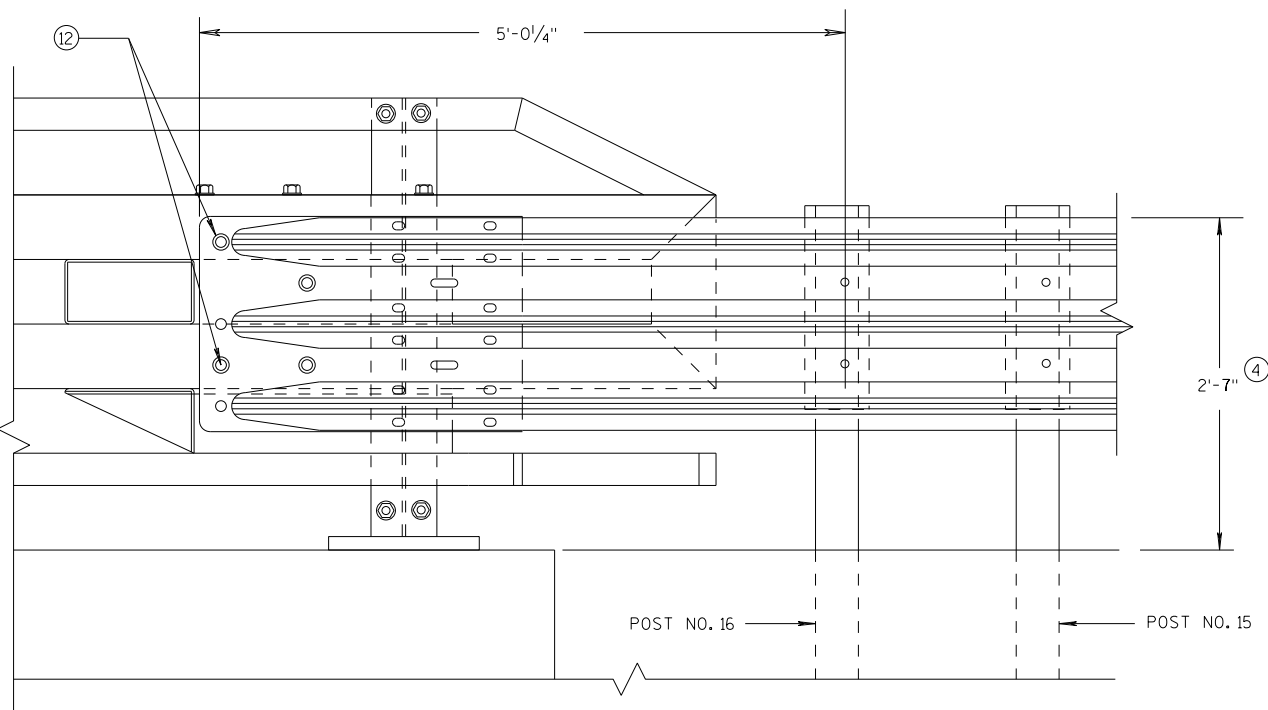
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 7/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST
THRIE BEAM RAIL ATTACHMENT

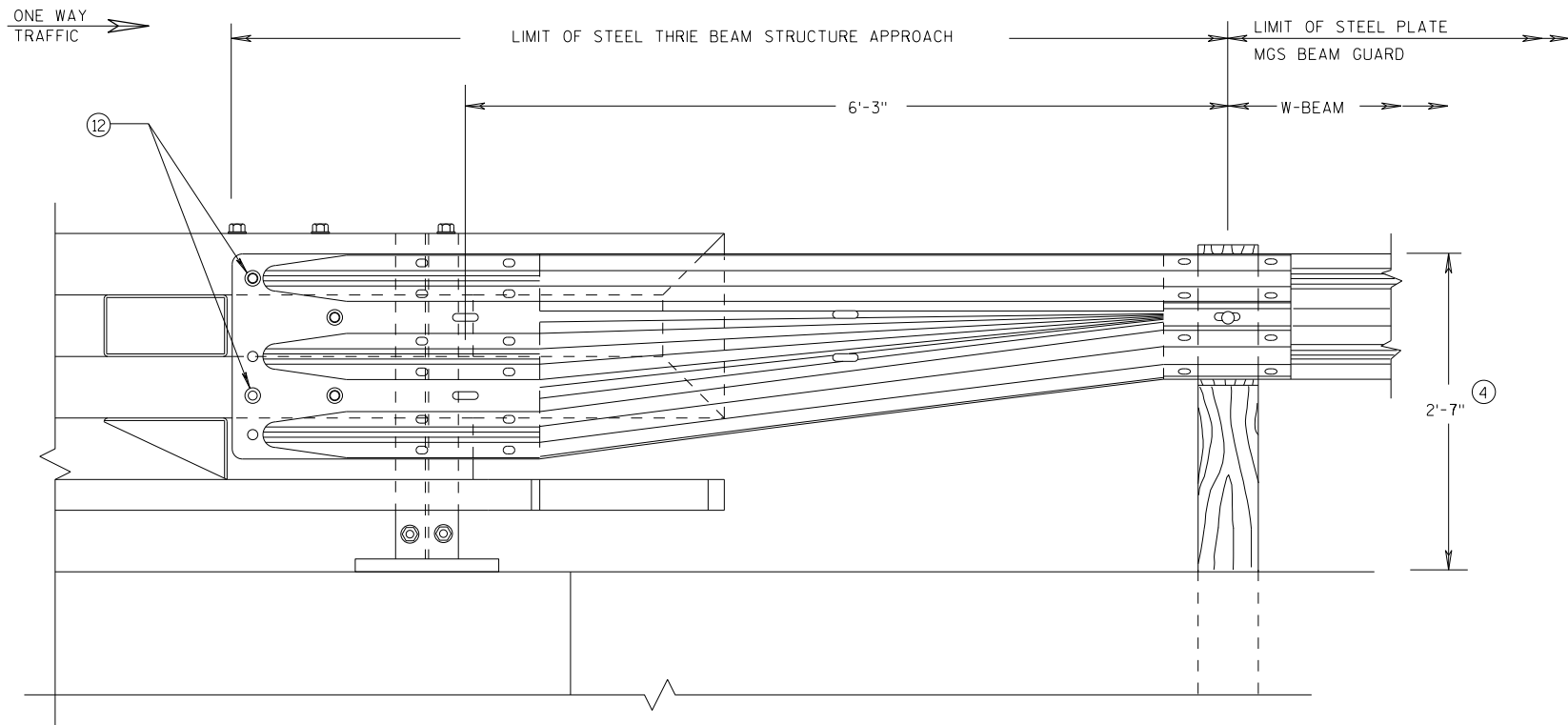


ELEVATION OF DETAIL AT NY4 END POST
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/S/ Rodney Taylor
7/2018	ROADWAY STANDARDS DEVELOPMENT
DATE	UNIT SUPERVISOR
FHWA	



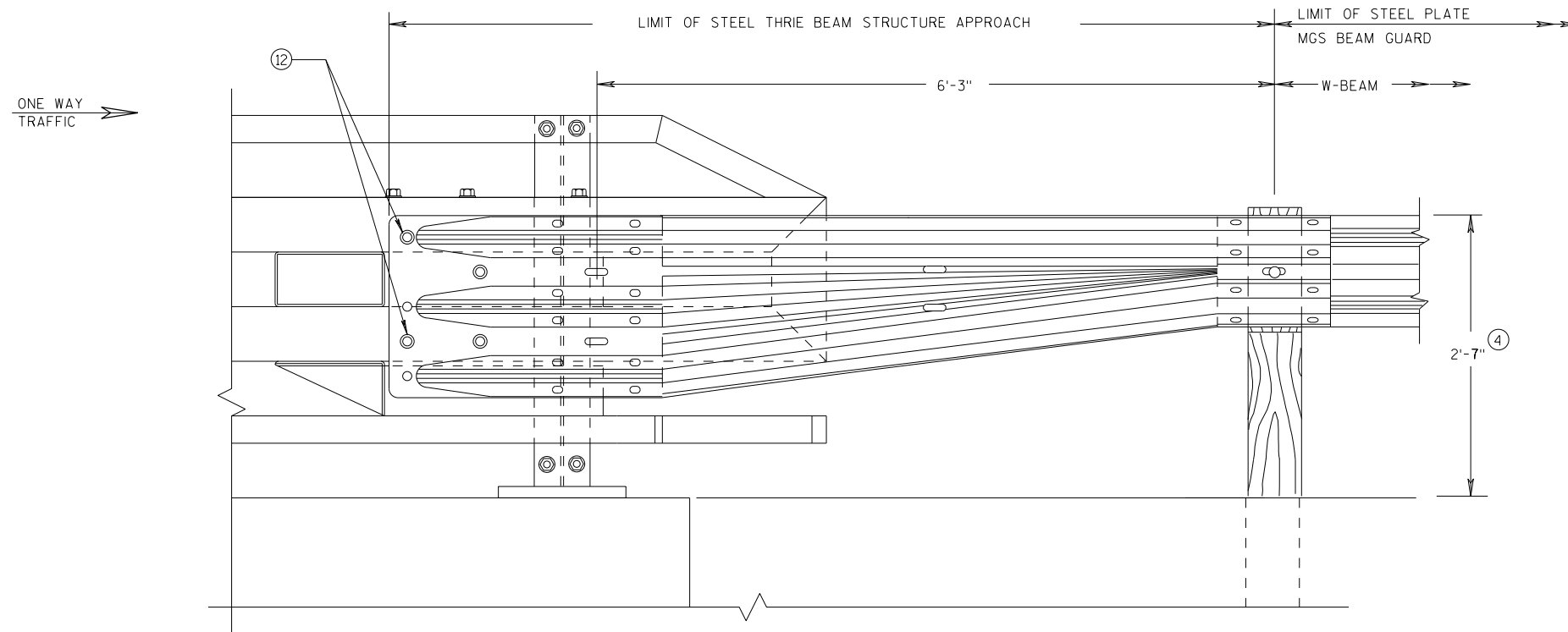
GENERAL NOTES

(4) TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

(12) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.

FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY3" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY4" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

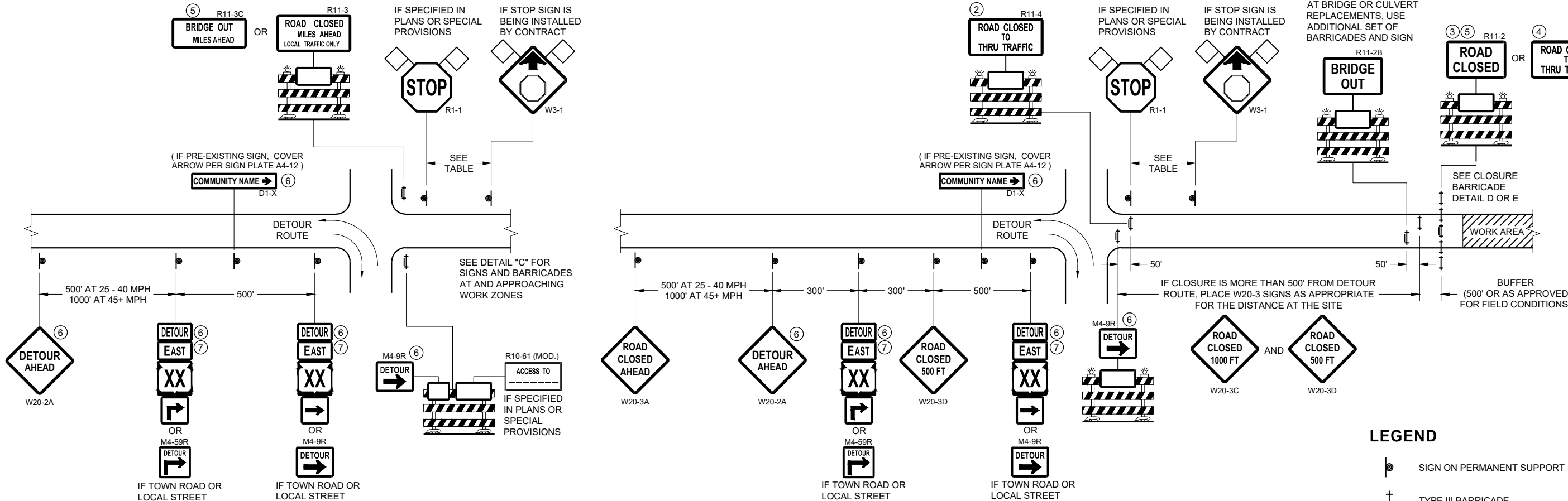
7/2018

DATE

FHWA

/S/ Rodney Taylor

ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

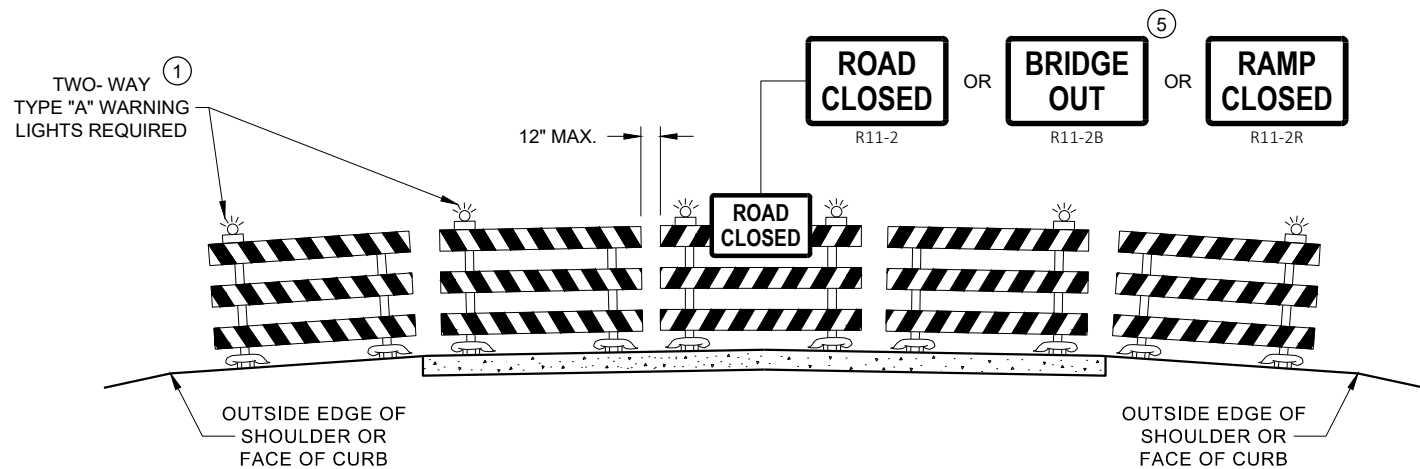
SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

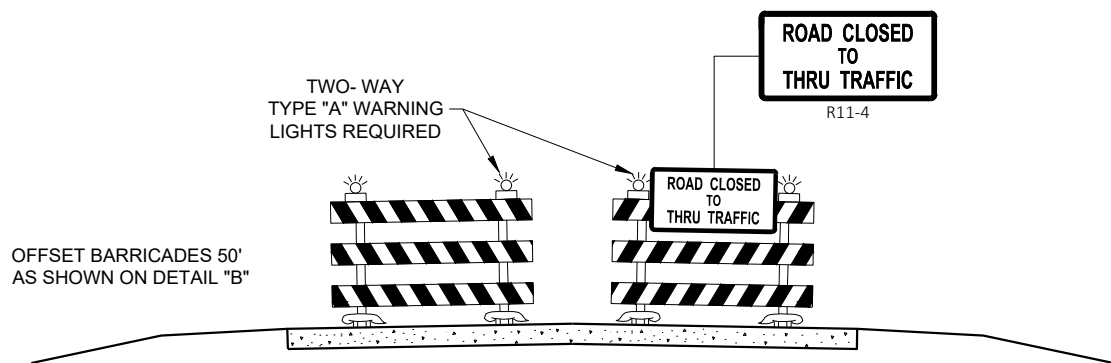
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

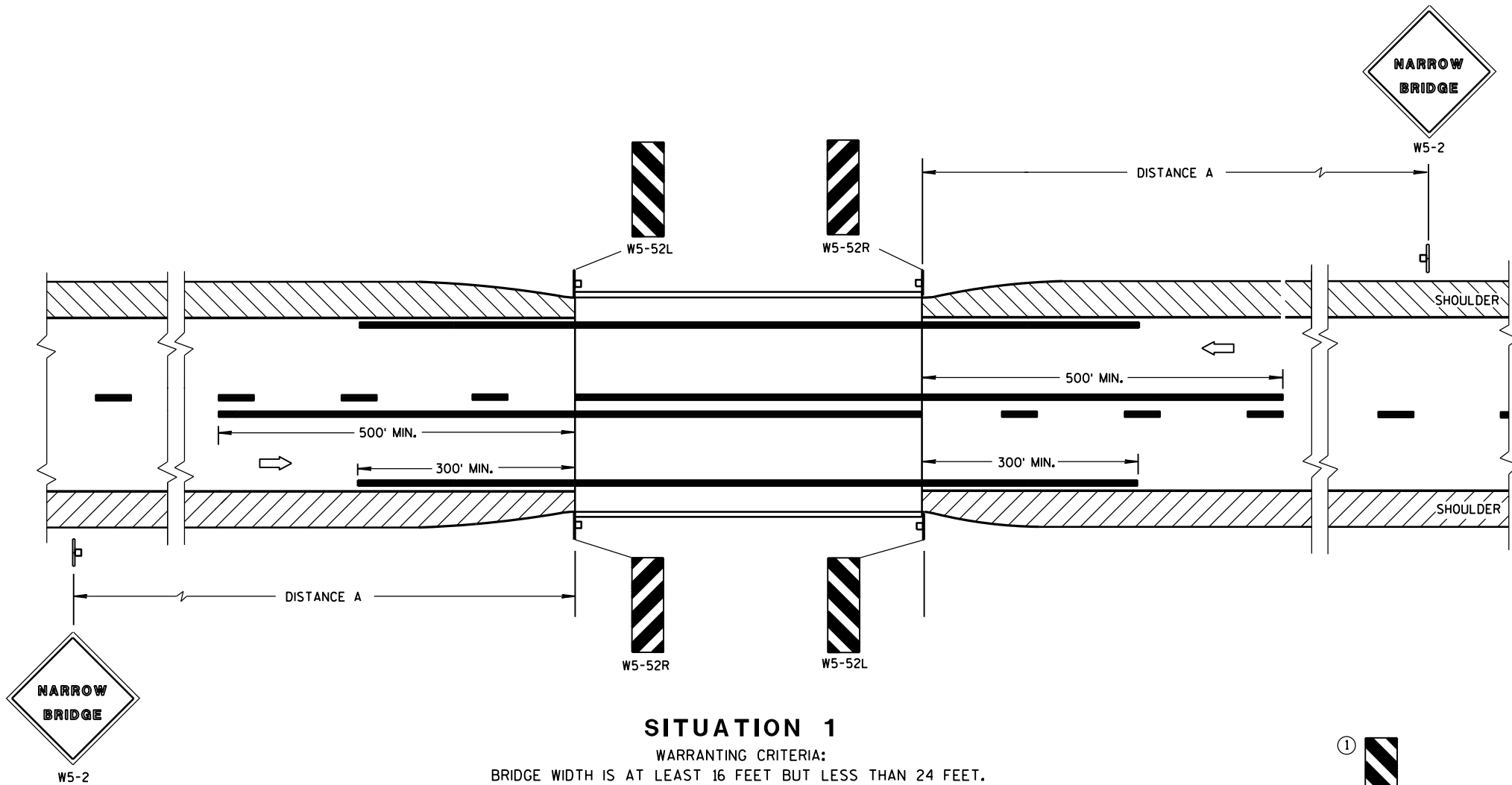
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

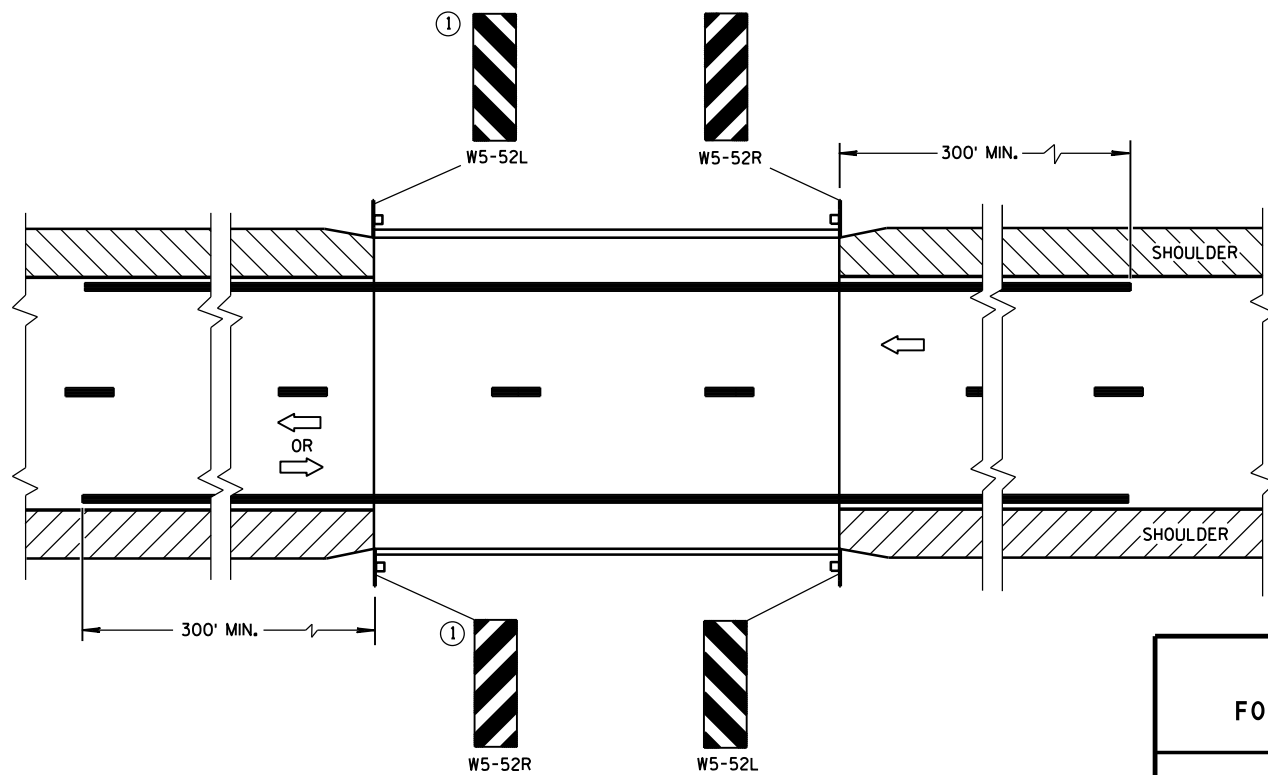
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

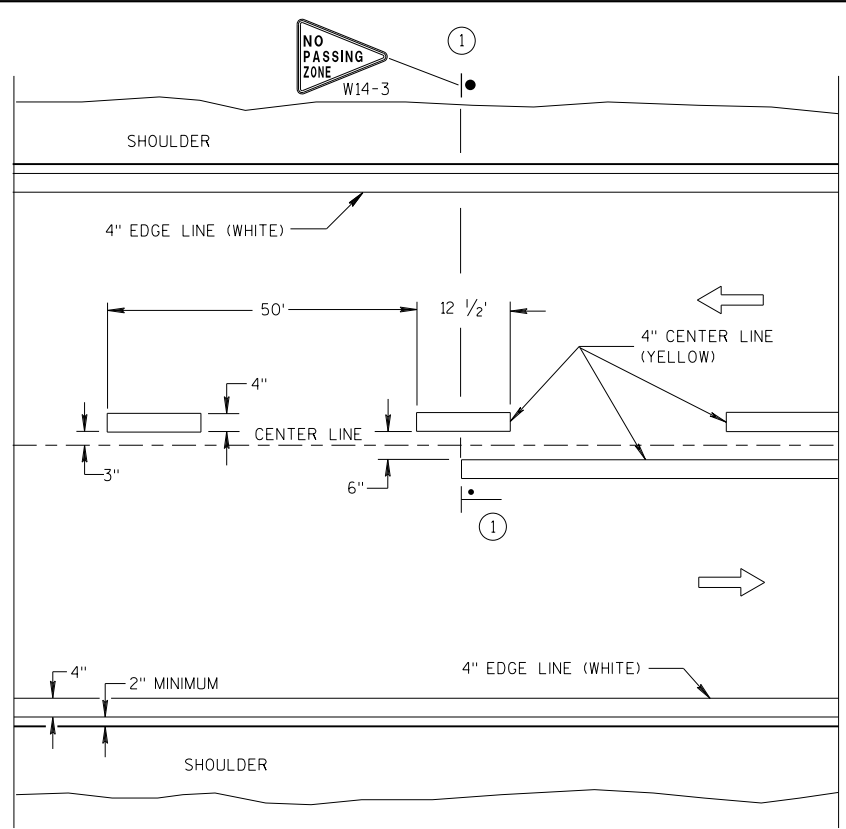
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

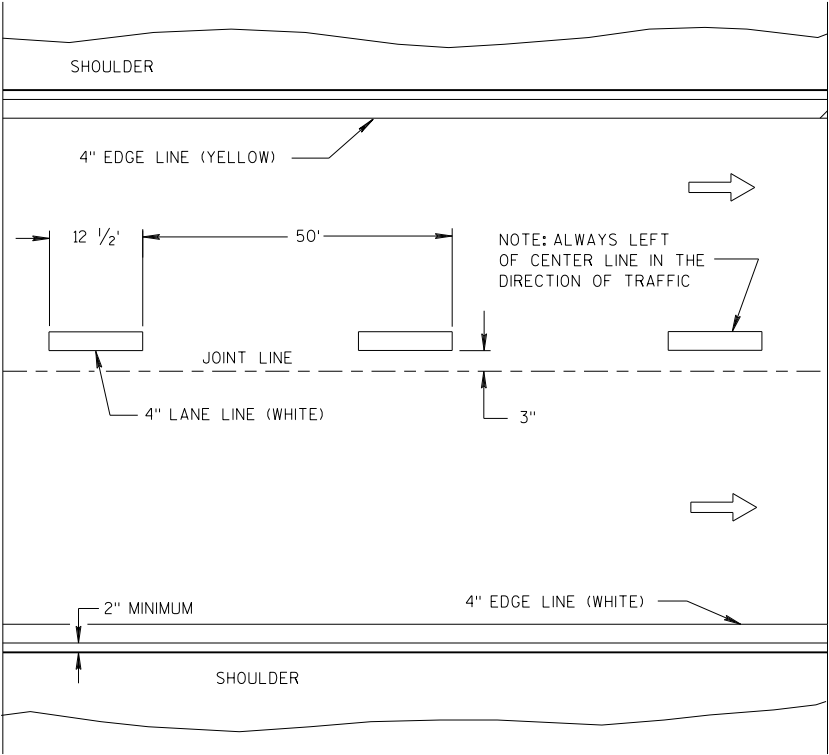
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

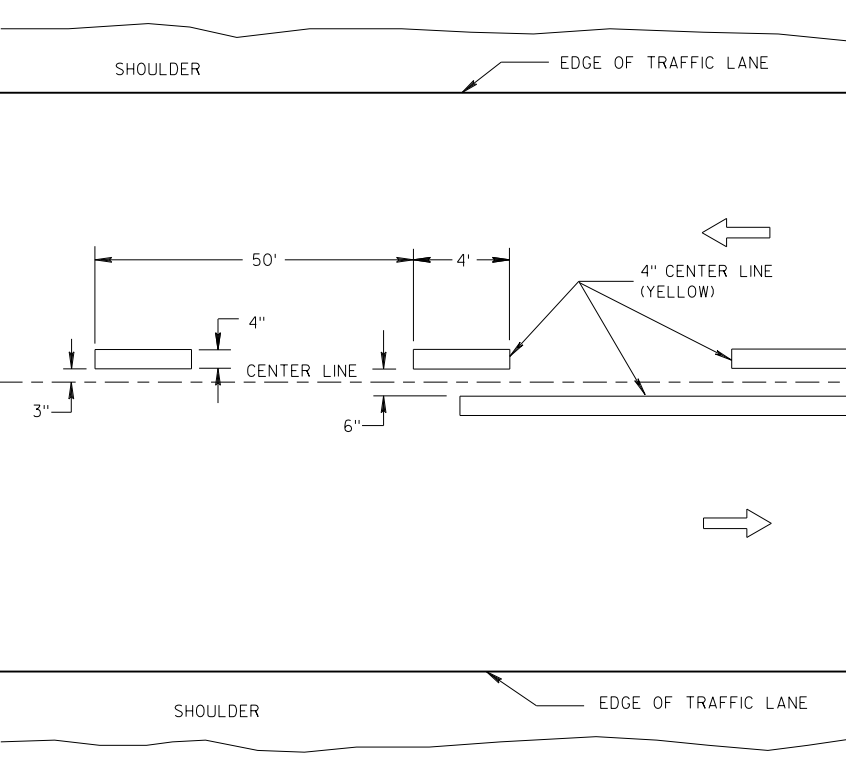


TWO WAY TRAFFIC

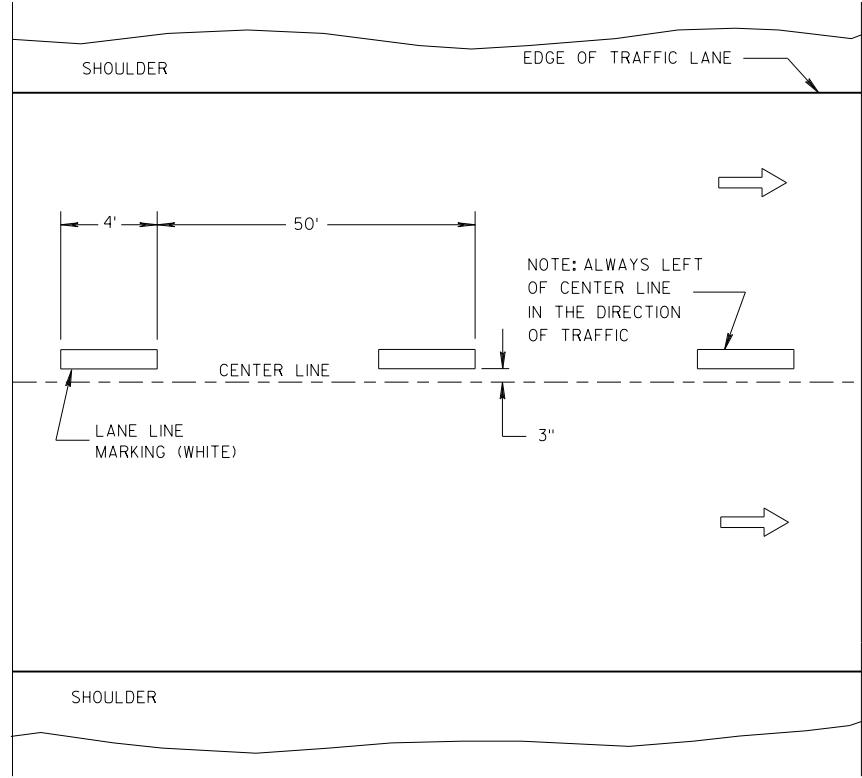


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL

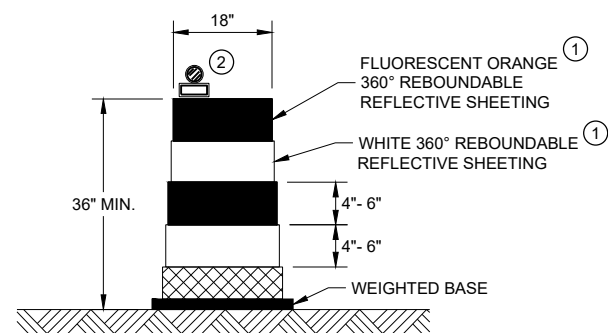
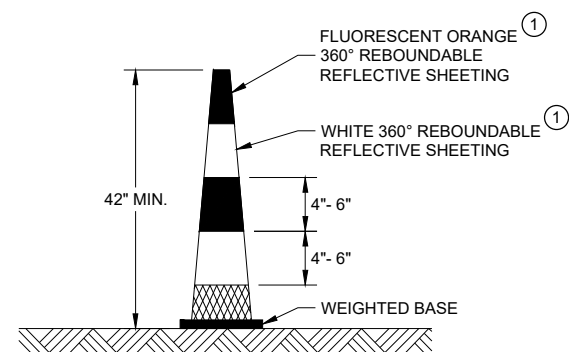
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

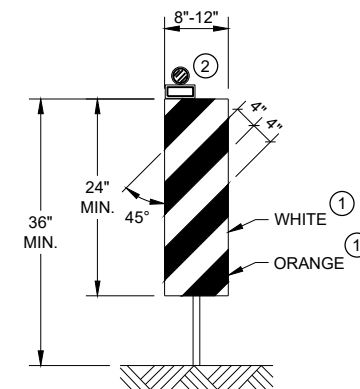
LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

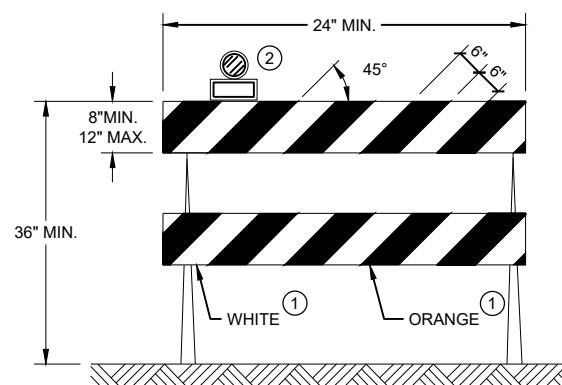
APPROVED
7/2018 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

**DRUM****42" CONE**

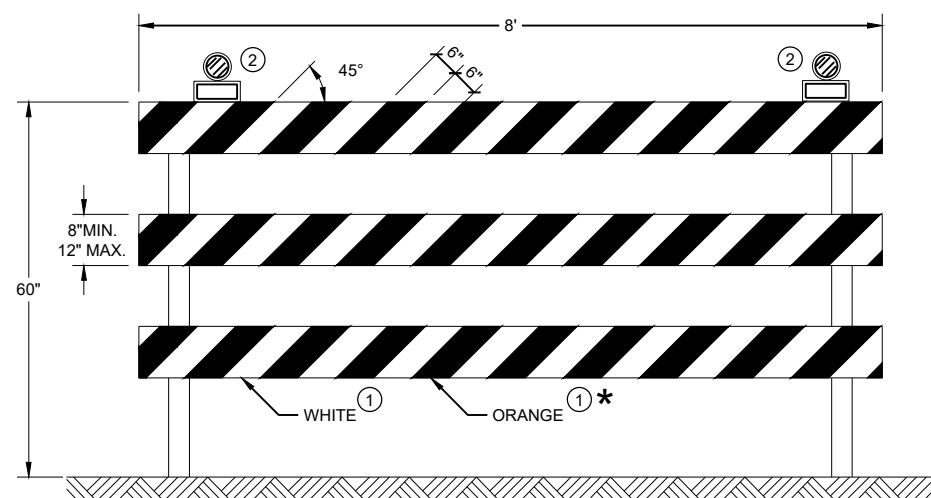
DO NOT USE IN TAPERS
½ SPACING OF DRUMS

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



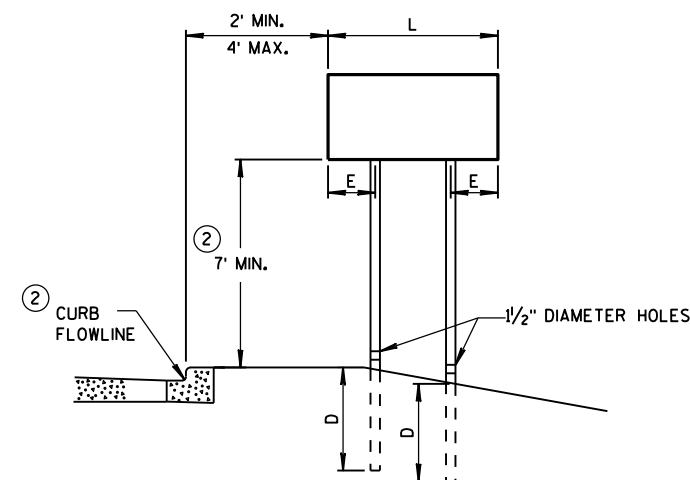
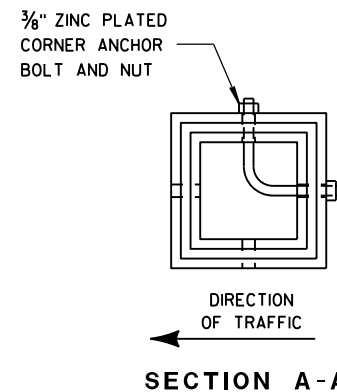
DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.

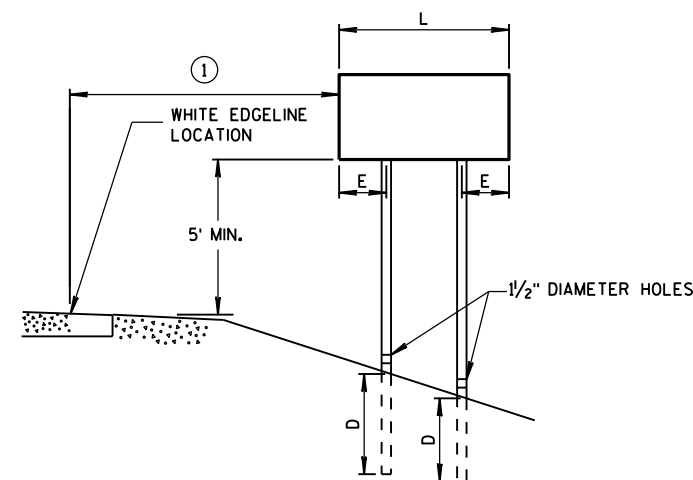
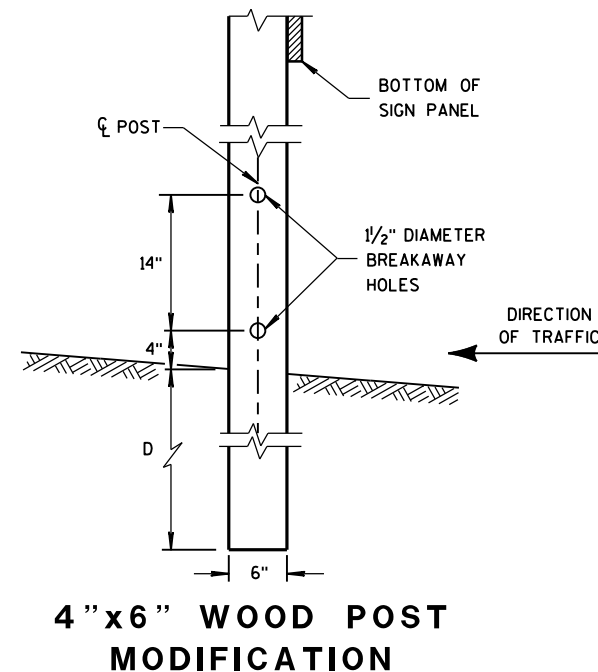


URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

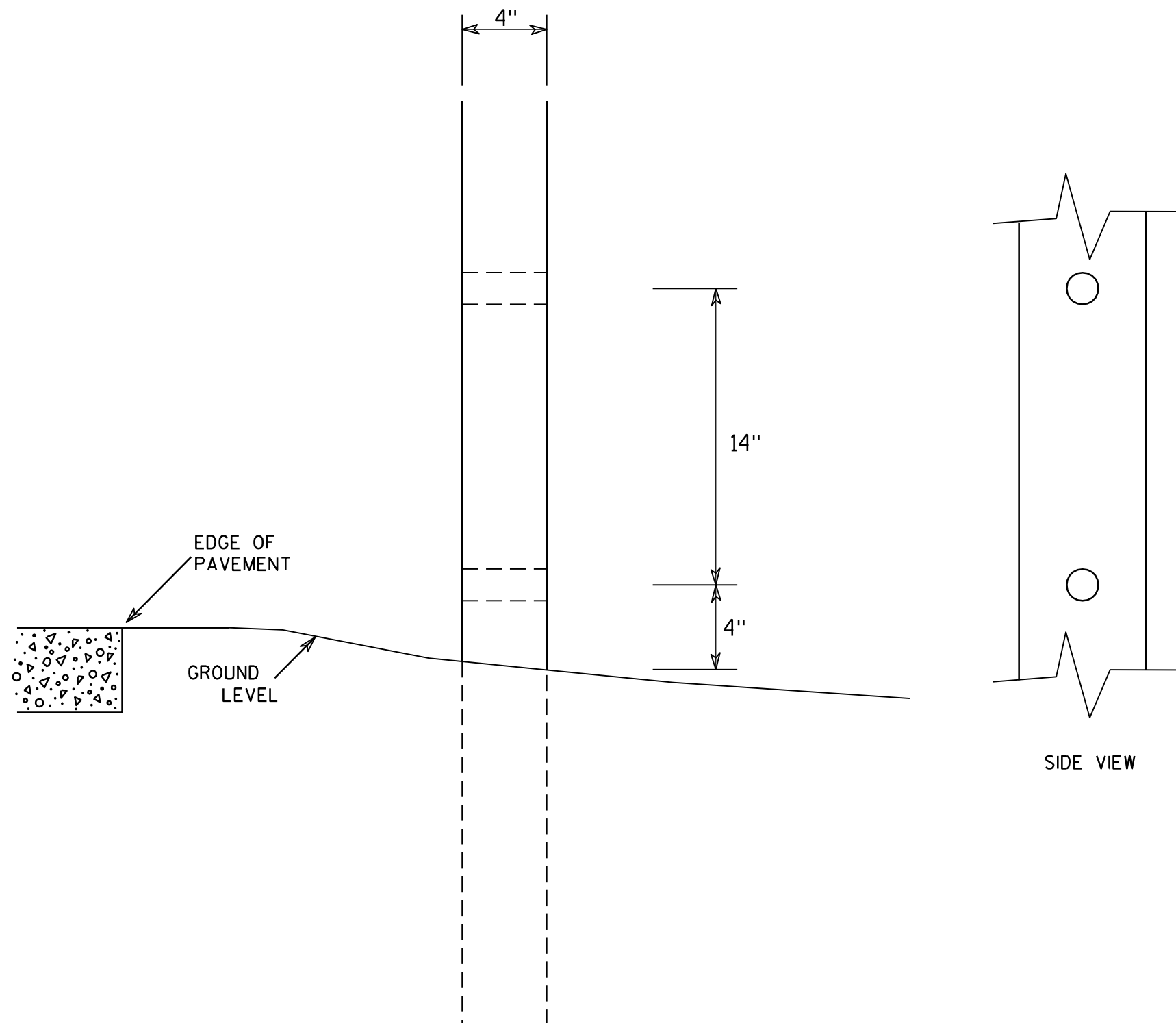
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heldtke WORK ZONE ENGINEER
FHWA	

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

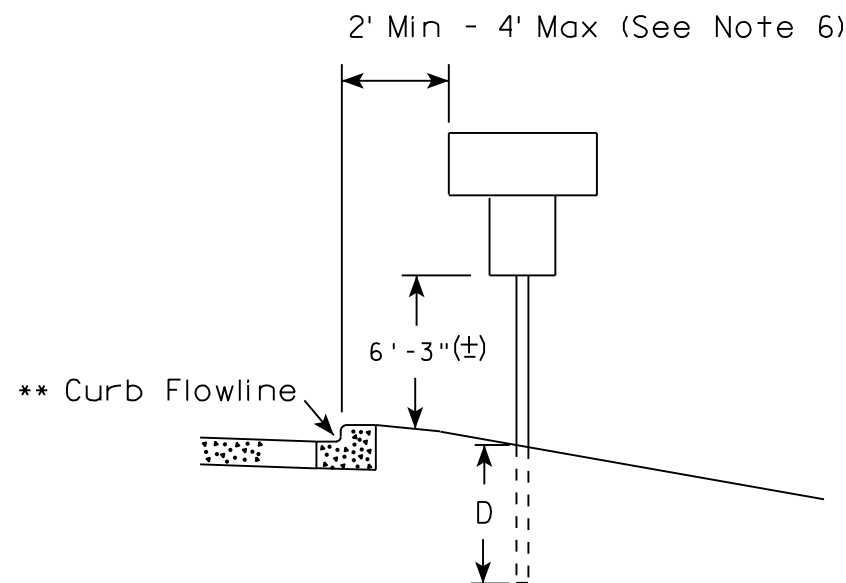
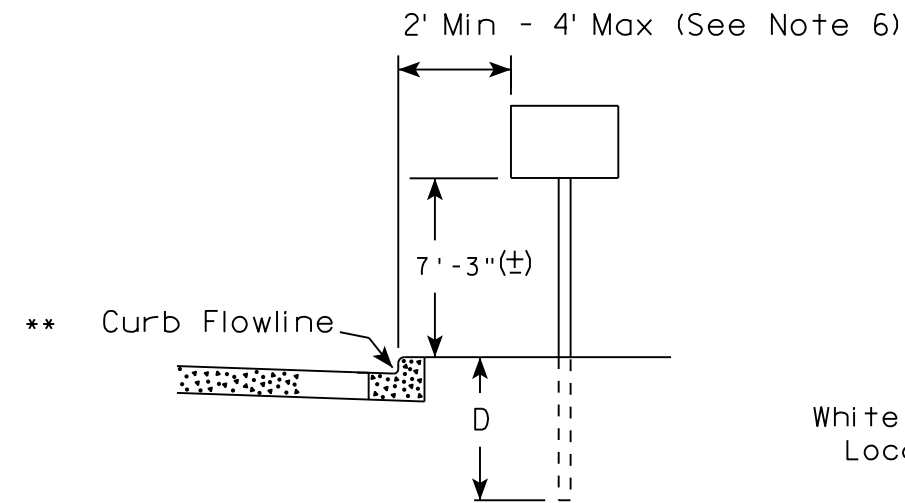
HWY:

COUNTY:

SHEET NO:

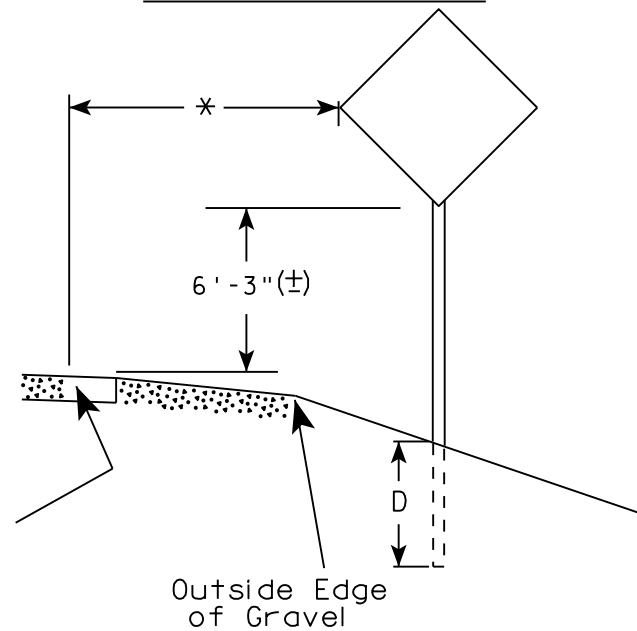
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URBAN AREA

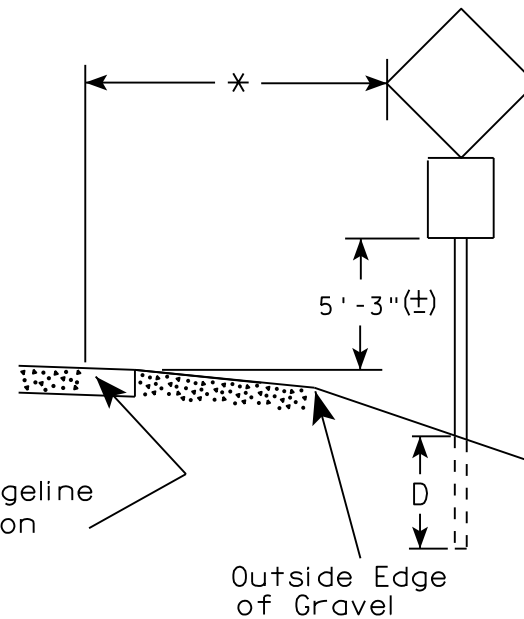


White Edgeline
Location

RURAL AREA (See Note 2)



White Edgeline
Location



Outside Edge
of Gravel

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 8/21/17

PLATE NO. A4-3.21

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

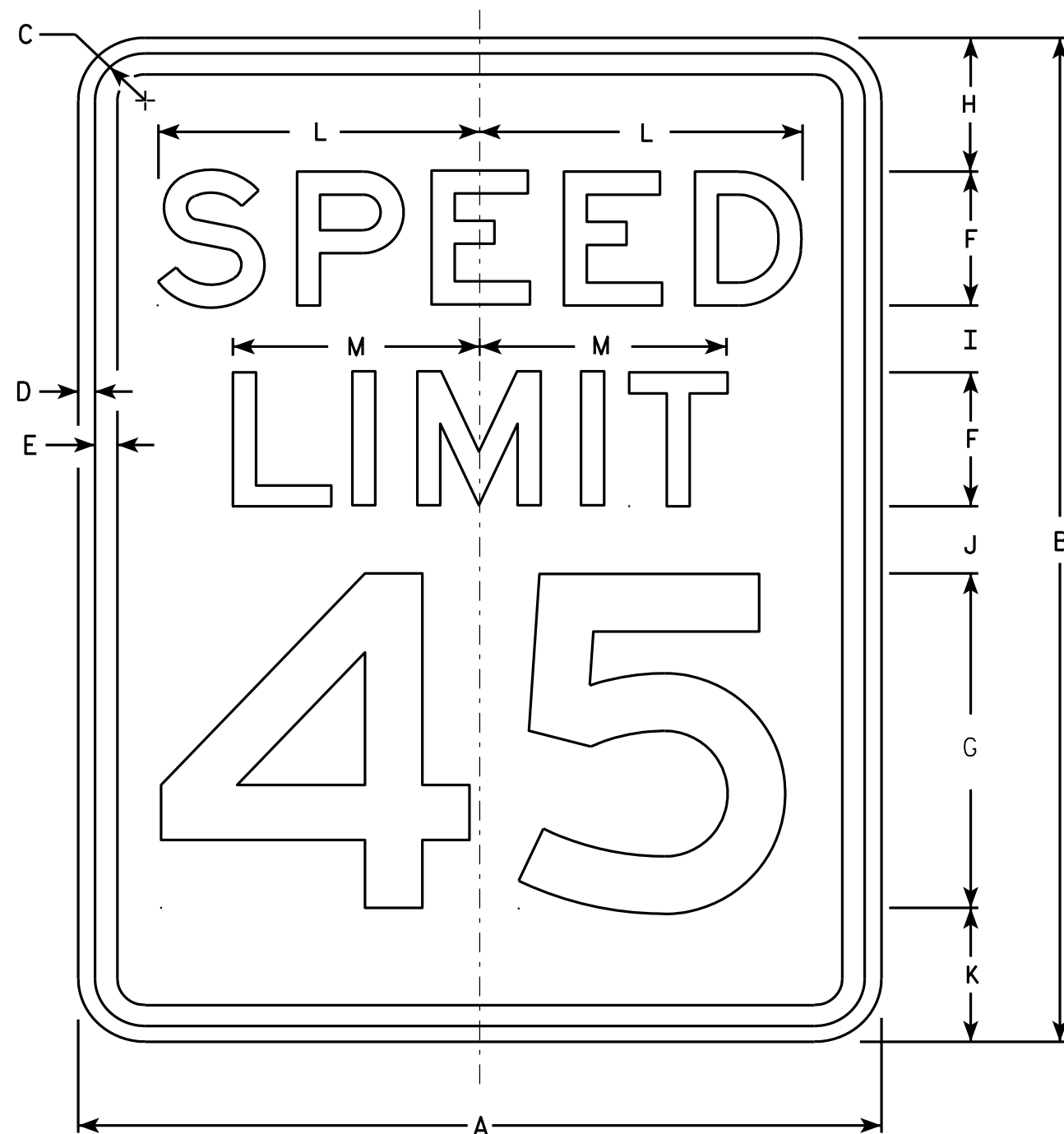
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8



R2-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

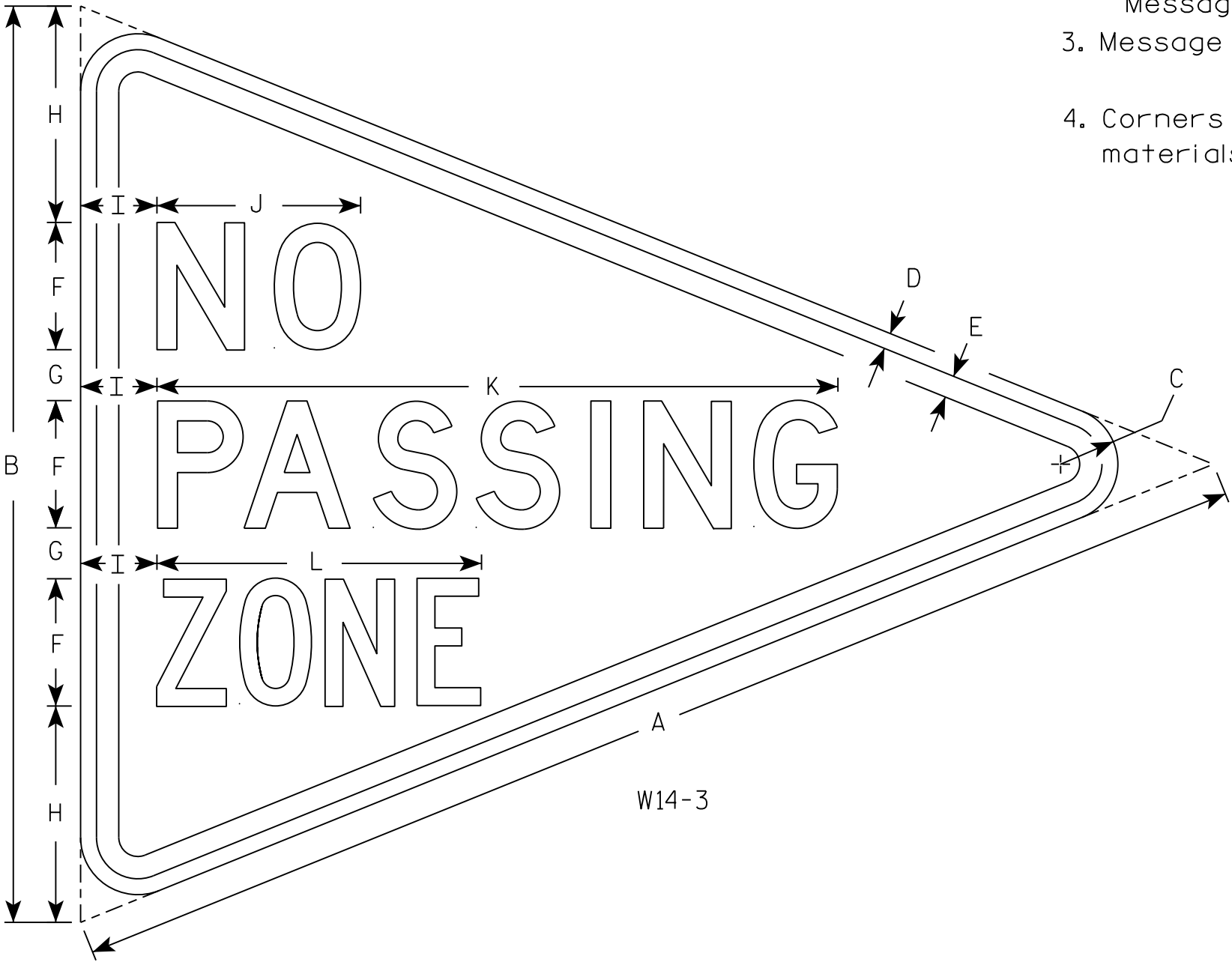
STANDARD SIGN R2-1

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 5/26/10 PLATE NO. R2-1.13

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Yellow
Message - Black
- 3. Message Series - Lines 1 and 2 are Series D.
Line 3 is series C.
- 4. Corners and borders shall be rounded on all base materials for this sign.



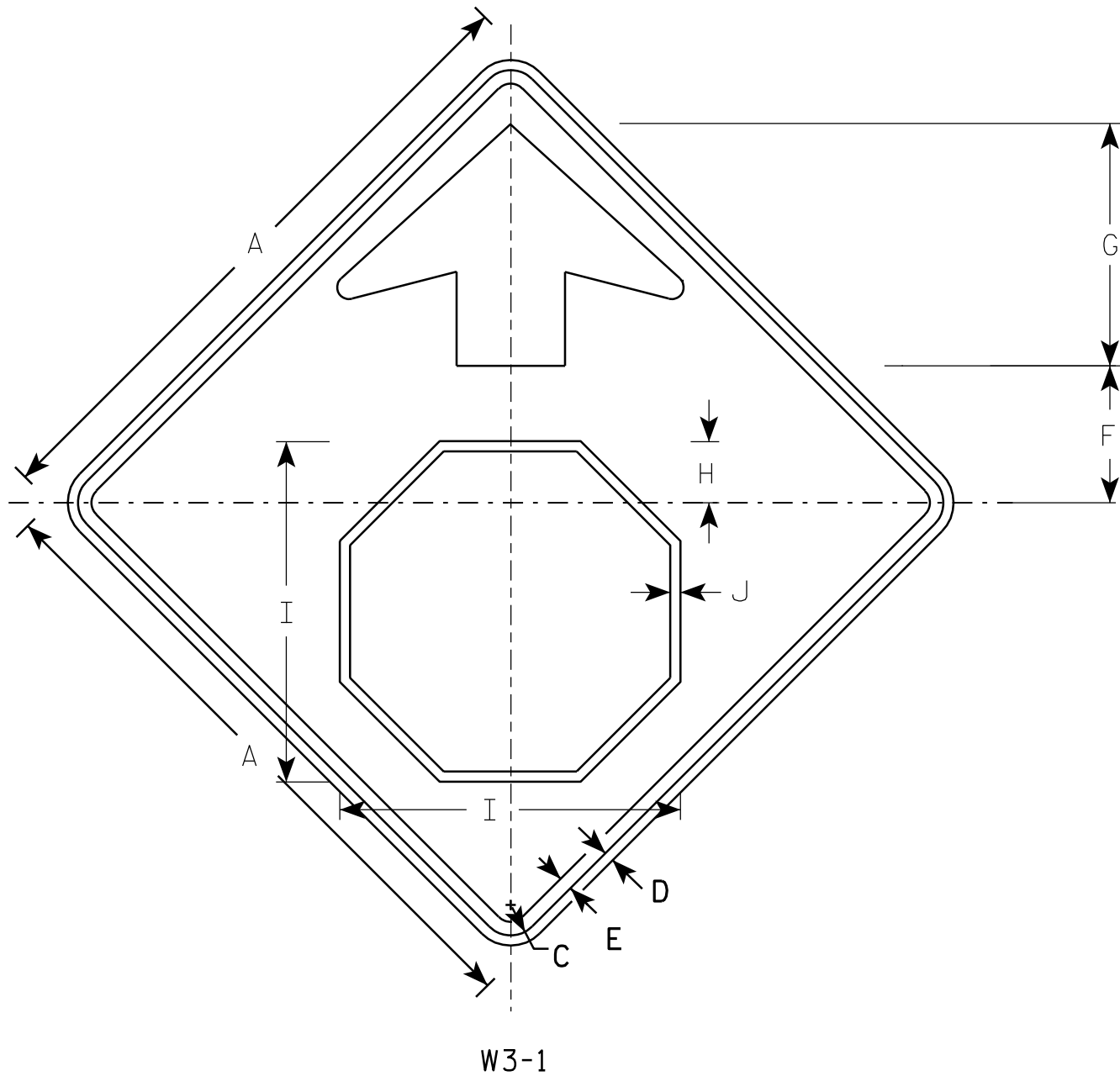
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	36	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 3/4	12 3/4															5.56
2M																											
3																											
4																											
5																											

STANDARD SIGN
W14-3

WISCONSIN DEPT OF TRANSPORTATION

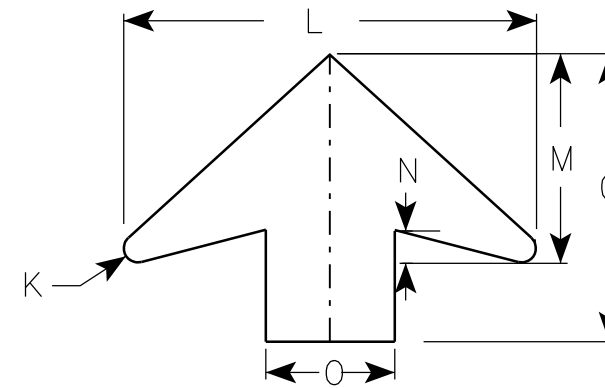
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/21/17 PLATE NO. W14-3.10



NOTES

1. All Signs Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - YELLOW
Arrow & Border - BLACK
Stop Symbol - WHITE BORDER ON RED BACKGROUND



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	6 1/4	11 1/4	2 7/8	15 3/4	1/2	1/2	16	8	1 1/4	5												6.25
2S	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
2M	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
3	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
4	48		2 1/4	3/4	1	10	17 7/8	4 1/2	25 1/8	3/4	7/8	25 5/8	13	2	8												16.0
5	48		2 1/4	3/4	1	10	17 7/8	4 1/2	25 1/8	3/4	7/8	25 5/8	13	2	8												16.0

PROJECT NO:

STANDARD SIGN
W3-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/7/10 PLATE NO. W3-1.12

SHEET NO:

E



1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

STANDARD SIGN	
W5-52L & W5-52R	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<u>Matthew R Rauch</u> for State Traffic Engineer
DATE 5/29/12	PLATE NO. W5-52.9

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
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DESIGN DATA

LIVE LOAD:

DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ RF=1.03
OPERATING RATING FACTOR _____ RF=1.34
WISCONSIN STANDARD PERMIT VEHICLE RATING (WIS.-SPV): — 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY, SLAB _____ f'_c = 4,000 P.S.I.
ALL OTHER _____ f'_c = 3,500 P.S.I.
HIGH-STRENGTH BAR STEEL REINFORCEMENT _____ f_y = 60,000 P.S.I.

FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON $12\frac{3}{4}$ X 0.375-INCH PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE AT THE S. ABUT. AND 120 TONS PER PILE AT THE N. ABUT. AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 35 FT PILE LENGTHS AT S. ABUT. AND 45 FT PILE LENGTHS AT N. ABUT.

PIER TO BE SUPPORTED ON $12\frac{3}{4}$ X 0.375-INCH PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 210 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 40 FT PILE LENGTHS AT THE PIER.

THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES DYNAMIC FORMULA TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA:

Q_{100} _____ 4,180 C.F.S.
 Q_{100} (THRU BRIDGE) _____ 1,998 C.F.S.
 Q_{100} (ROAD) _____ 2,182 C.F.S.
DRAINAGE AREA _____ 41.4 SQ. MI.
BRIDGE WATER AREA _____ 816 SQ. FT.
BRIDGE VELOCITY _____ 2.45 F.P.S.
HIGH WATER₁₀₀ EL. _____ 600.73 FT.
OVERTOPPING Q _____ 1,880 C.F.S.
OVERTOPPING EL. _____ 597.66 FT.
OVERTOPPING RDWY _____ 4.0 YR
SCOUR CRITICAL CODE _____ 5
 Q_2 _____ 1,510 C.F.S.
 Q_2 ELEVATION _____ 597.17 FT.
 Q_2 VELOCITY _____ 2.55 C.F.S.

BENCH MARKS

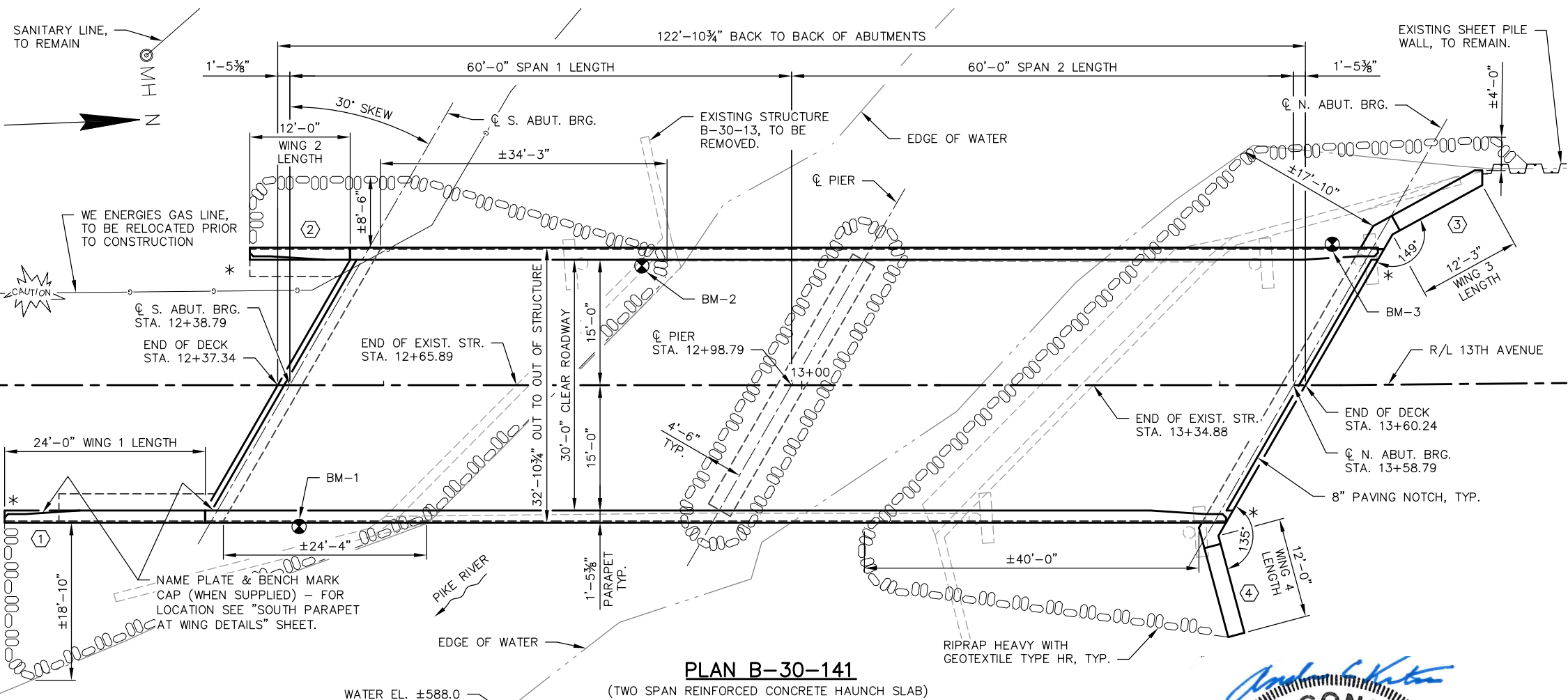
NO.	STATION/OFFSET	DESCRIPTION	ELEVATION
BM-1	12+39.84, 17.28' RT.	3/4-INCH REBAR	603.24
BM-2	12+80.91, 13.79' LT.	CHISELED X SW WING	603.76
BM-3	13+63.47, 16.13' LT.	3/4-INCH REBAR	599.79
BM-4	14+32.54, 27.45' RT.	RAILROAD SPIKE	595.76

BRIDGE OFFICE CONTACT
WILLIAM DREHER, P.E.
(608) 266-8489

CONSULTANT CONTACT
ANDY KNUTSON, P.E., S.E.
(608) 588-7866

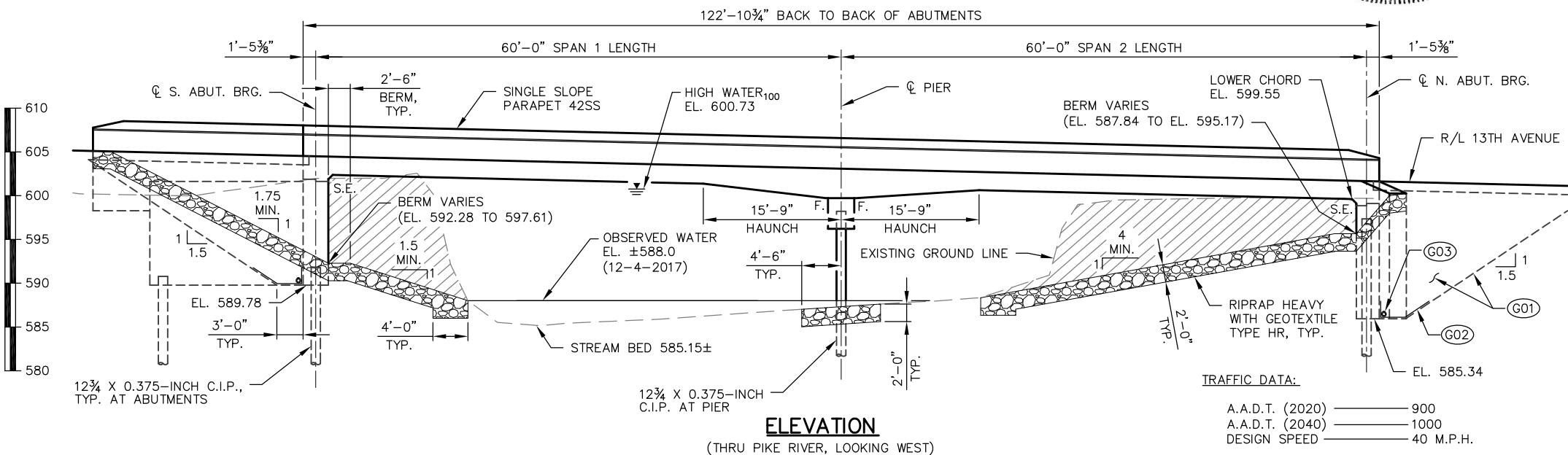
LIST OF DRAWINGS

- GENERAL PLAN
- CROSS SECTION, GENERAL
- NOTES & QUANTITIES
- SUBSURFACE EXPLORATION
- SOUTH ABUTMENT
- SOUTH ABUTMENT WING DETAILS
- SOUTH ABUTMENT REINFORCEMENT
- NORTH ABUTMENT
- NORTH ABUTMENT DETAILS
- NORTH ABUTMENT WING DETAILS
- NORTH ABUTMENT REINFORCEMENT
- PIER
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- NORTH PARAPET & SUPERSTRUCTURE REINFORCEMENT
- SOUTH PARAPET AT WING DETAILS



NOTES

- * LOCATION OF BEAM GUARD ATTACHMENT
- INDICATES WING NUMBER
- EXCAVATION AS INDICATED IN THE HATCH AREAS, TO BE INCLUDED IN THE BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-30-141".
- BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCLUDED WITH THE EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- "GEOTEXTILE TYPE DF SCHEDULE A" LIMITS. EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT FOR THE ENTIRE ABUTMENT BODY LENGTH.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED IN "SOUTH ABUTMENT DETAILS" SHEET.



TRAFFIC DATA:

A.A.D.T. (2020) _____ 900
A.A.D.T. (2040) _____ 1000
DESIGN SPEED _____ 40 M.P.H.

WESTBROOK
Associated Engineers, Inc.

619 EAST HOXIE STREET
P.O. BOX 429
SPRING GREEN, WI 53588
PHONE (608) 588-7866
FAX (608) 588-7954

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED *William C. Dreher* SDR 02/10/20
CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-30-141

13TH AVENUE OVER PIKE RIVER

COUNTY KENOSHA TOWN/CITY/VILLAGE SOMERS

DESIGN SPEC. AASHTO LRFD DESIGN SPEC.

DESIGNED BY JDO DESIGN CK'D. CDS DRAWN BY JDO PLANS CK'D. ACK

GENERAL PLAN

SHEET 1 OF 16

STA. 10+68.00
EL. 608.73

R/L 13TH AVENUE

-2.45%

Q. S. ABUT. BRG.
STA. 12+38.79
EL. 604.54

Q. PIER
STA. 12+98.79
EL. 603.07

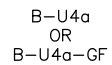
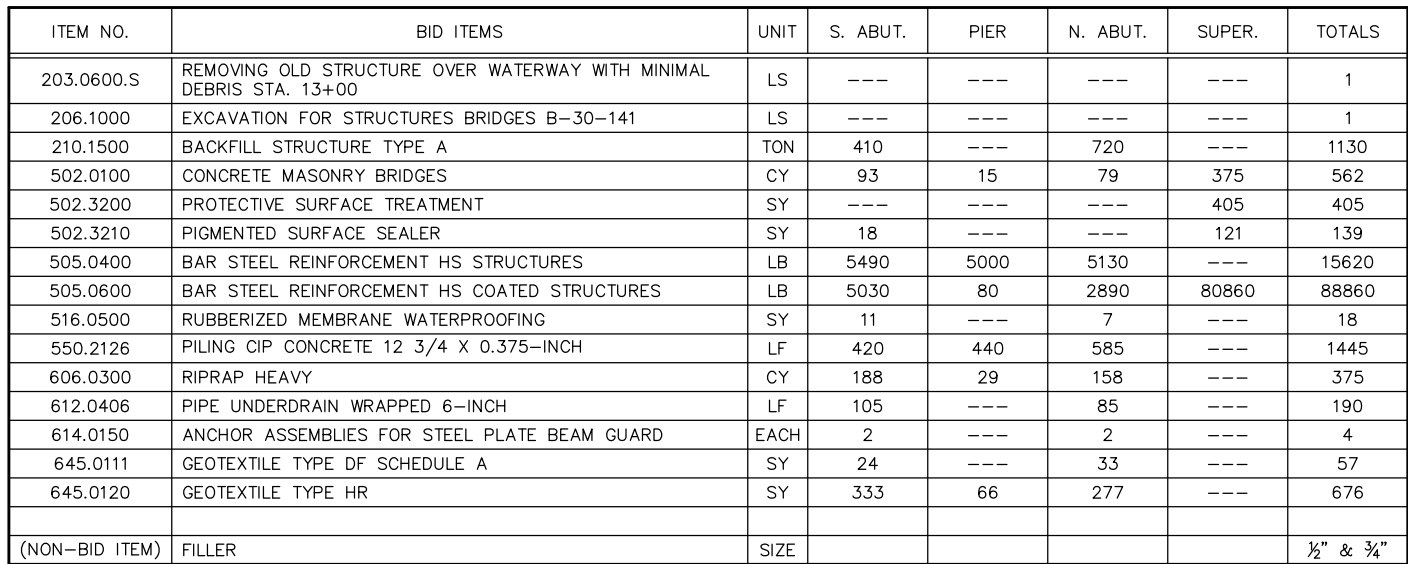
Q. N. ABUT. BRG.
STA. 13+58.79
EL. 601.59

STA. 13+76.00
EL. 601.17

Diagram illustrating the cross-section of a pile cap. The cap is shown with a wavy top surface representing reinforcement. Dimensions include a width of $\frac{3}{8}$ " on the left and a height of $\frac{3}{8}$ " on the right. A note indicates the bottom reinforcement: $\frac{3}{4}$ " END PLATE TO BE PILE DIAMETER + $\frac{3}{4}$ ".

Diagram illustrating the assembly of a back-up ring. The diagram shows a cross-section of a pipe with a back-up ring installed. The back-up ring is labeled "BACK UP RING". The diagram includes dimensions: a width of t for the ring, a height of $\frac{3}{16}$ inches for the ring, and a distance of $\frac{1}{4}$ inch from the ring to the pipe wall. The angle between the ring and the pipe wall is indicated as 35° . The diagram also shows a "B-U4a" or "B-U4a-GF" component, which is a back-up ring for the pipe.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
	DRAWN BY	JDO	PLANS CK'D ACK
CROSS SECTION, GENERAL NOTES & QUANTITIES		SHEET 2 OF 16	



PLOT DATE: Feb 10, 2020

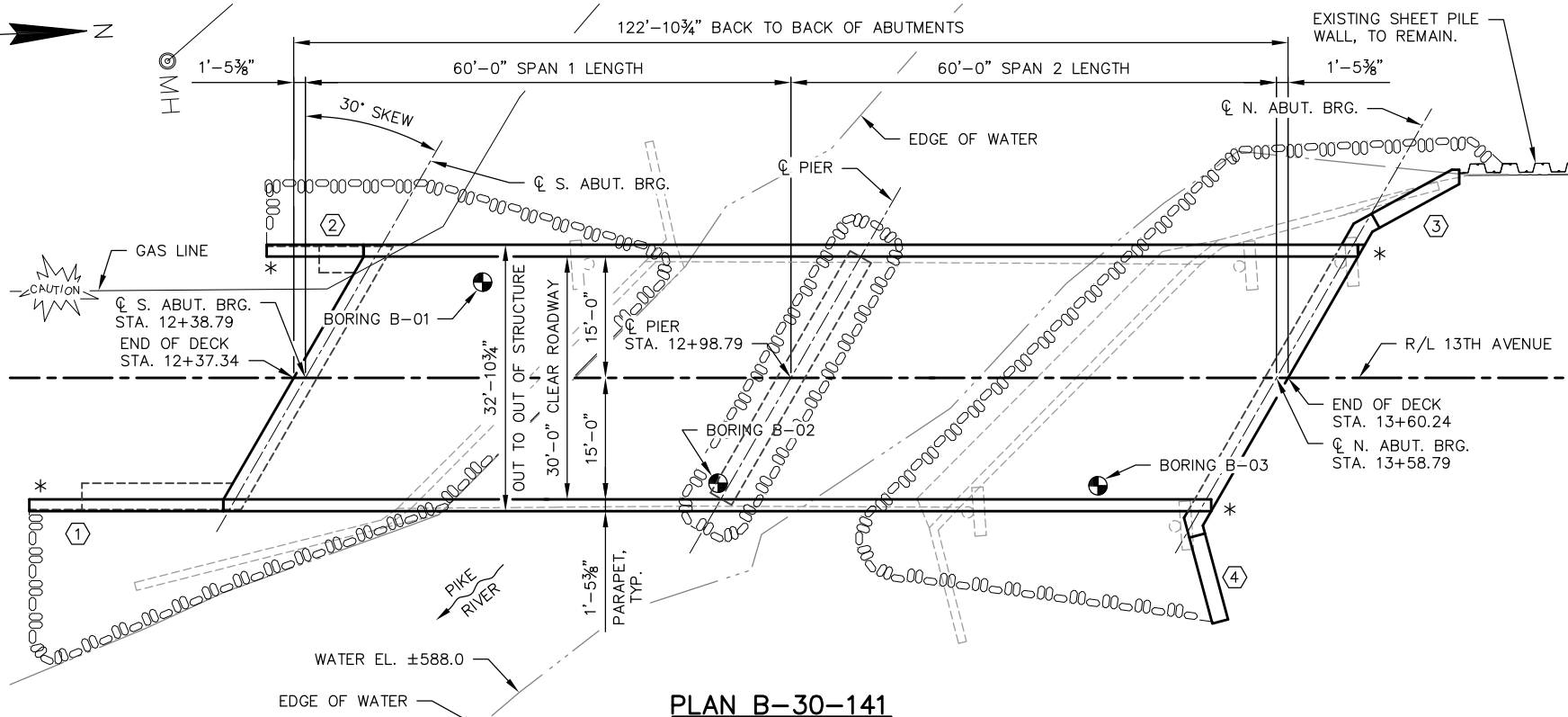
13TH AVENUE BORINGS

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
BORING B-01	11/27/2017	159428	628328
BORING B-02	11/29/2017	159455	628355
BORING B-03	11/28/2017	159502	628358

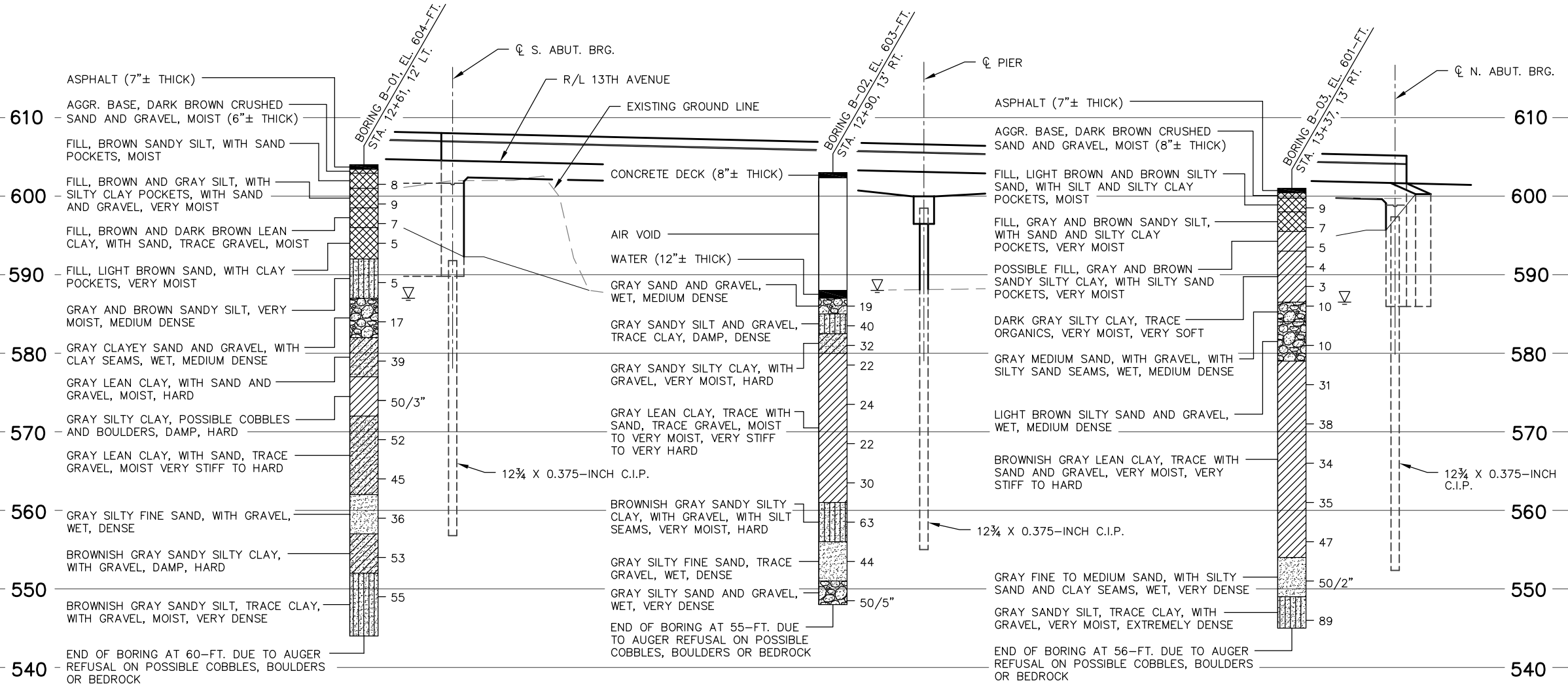
BORINGS COMPLETED BY: PROFESSIONAL SERVICE INDUSTRIES, INC.
SUBSURFACE INVESTIGATION REPORT: PROFESSIONAL SERVICE INDUSTRIES, INC.
ALL COORDINATES REFERENCED TO WCCS NAD 83(07) KENOSHA COUNTY

NOTES

- * LOCATION OF BEAM GUARD ATTACHMENT
⬡ INDICATES WING NUMBER



PLAN B-30-141



STATE PROJECT NUMBER
3831-00-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
(2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION
▽ AT TIME OF DRILLING
▼ END OF DRILLING
▼ AFTER DRILLING

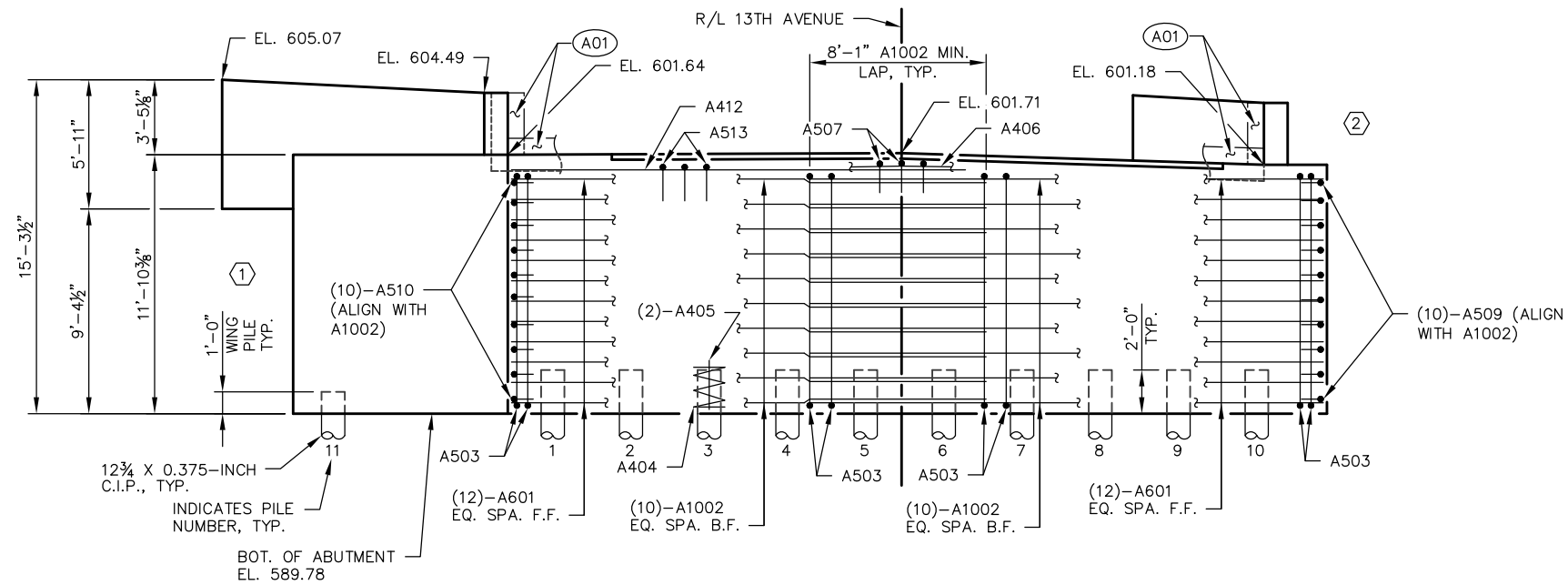
ABBREVIATIONS
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

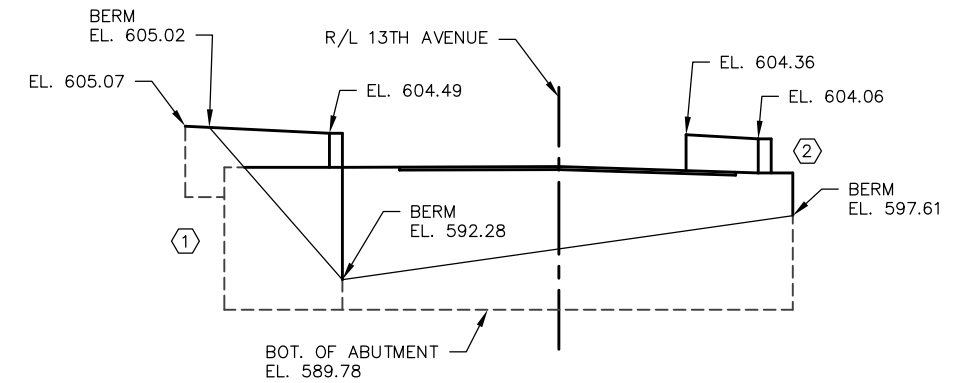
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY CDS		PLANS CK'D	ACK
SUBSURFACE EXPLORATION		SHEET 3 OF 16	

FILE: 03-B300141_bor.dwg
PLOT SCALE:

**ELEVATION**

(S. ABUT. - LOOKING SOUTH)

**BERM LAYOUT**

(S. ABUT. - LOOKING SOUTH)

NOTES

FOR TYPICAL SECTION THRU ABUTMENT BODY AND PILE LAYOUT SEE "SOUTH ABUTMENT DETAILS" SHEET.

SOUTH ABUTMENT TO BE SUPPORTED ON 12 3/4 X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 35 FT PILE LENGTHS AT THE SOUTH ABUTMENT.

SEE "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET FOR C.I.P. PILE SPLICE DETAILS.

SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

A01 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

A02 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED IN "SOUTH ABUTMENT DETAILS" SHEET. RODENT SHIELD IS INCLUDED WITH THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

A03 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF CONCRETE PARAPET.

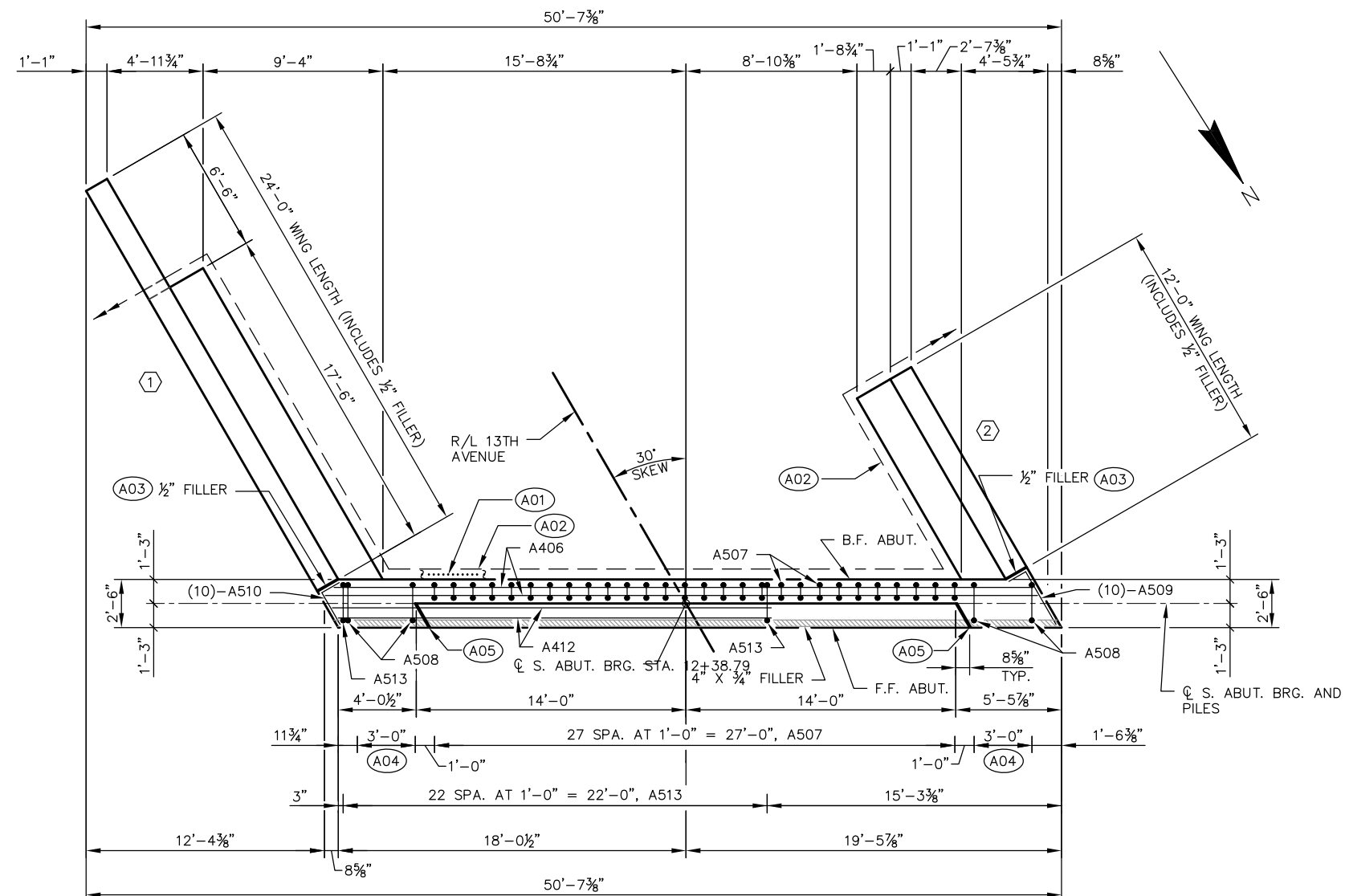
A04 3 SPA. AT 1'-0" = 3'-0", A508

A05 3/4" CORK FILLER ON VERTICAL FACE ONLY. SET VERTICAL FACE PARALLEL TO SKEW ANGLE.

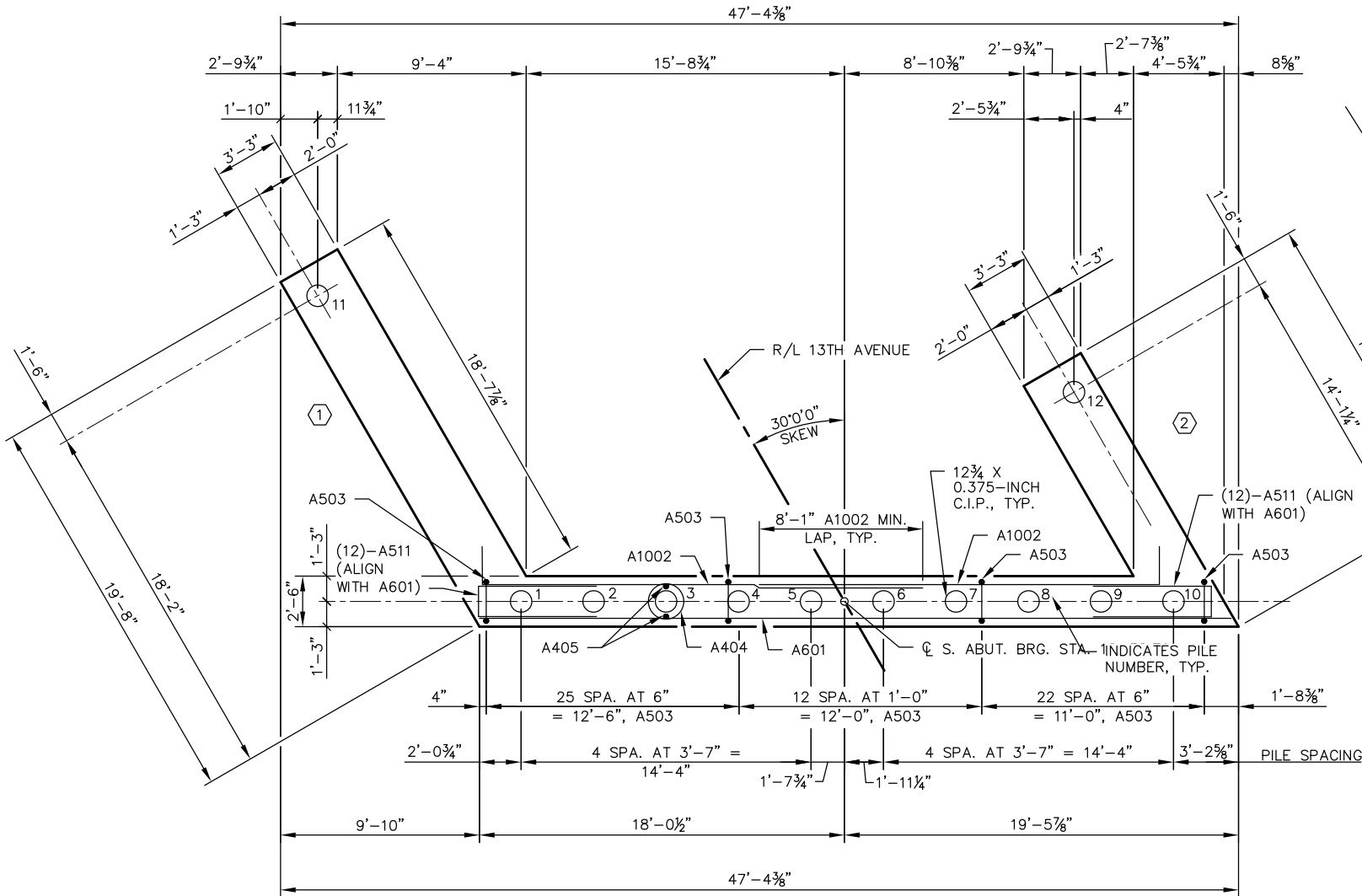
INDICATES WING NUMBER

INDICATES CONTINUATION

F.F. - FRONT FACE
B.F. - BACK FACE

**PLAN**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
SOUTH ABUTMENT			SHEET 4 OF 16



PILE LAYOUT

NOTES

SOUTH ABUTMENT TO BE SUPPORTED ON 12 3/4 X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 35 FT PILE LENGTHS AT THE SOUTH ABUTMENT.

SEE "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET FOR C.I.P. PILE SPLICE DETAILS.

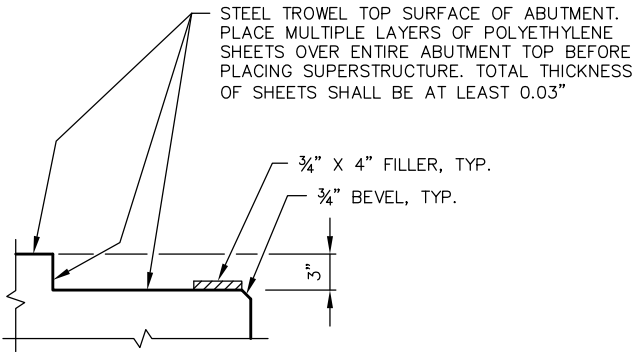
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

(A01) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

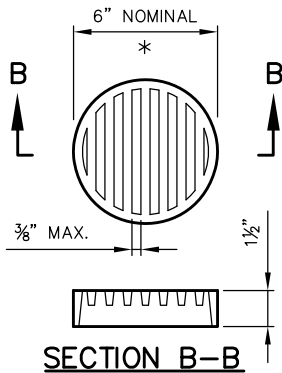
(A02) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED THIS SHEET. RODENT SHIELD IS INCLUDED WITH THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

⬡ INDICATES WING NUMBER

F.F. - FRONT FACE
B.F. - BACK FACE



DETAIL A



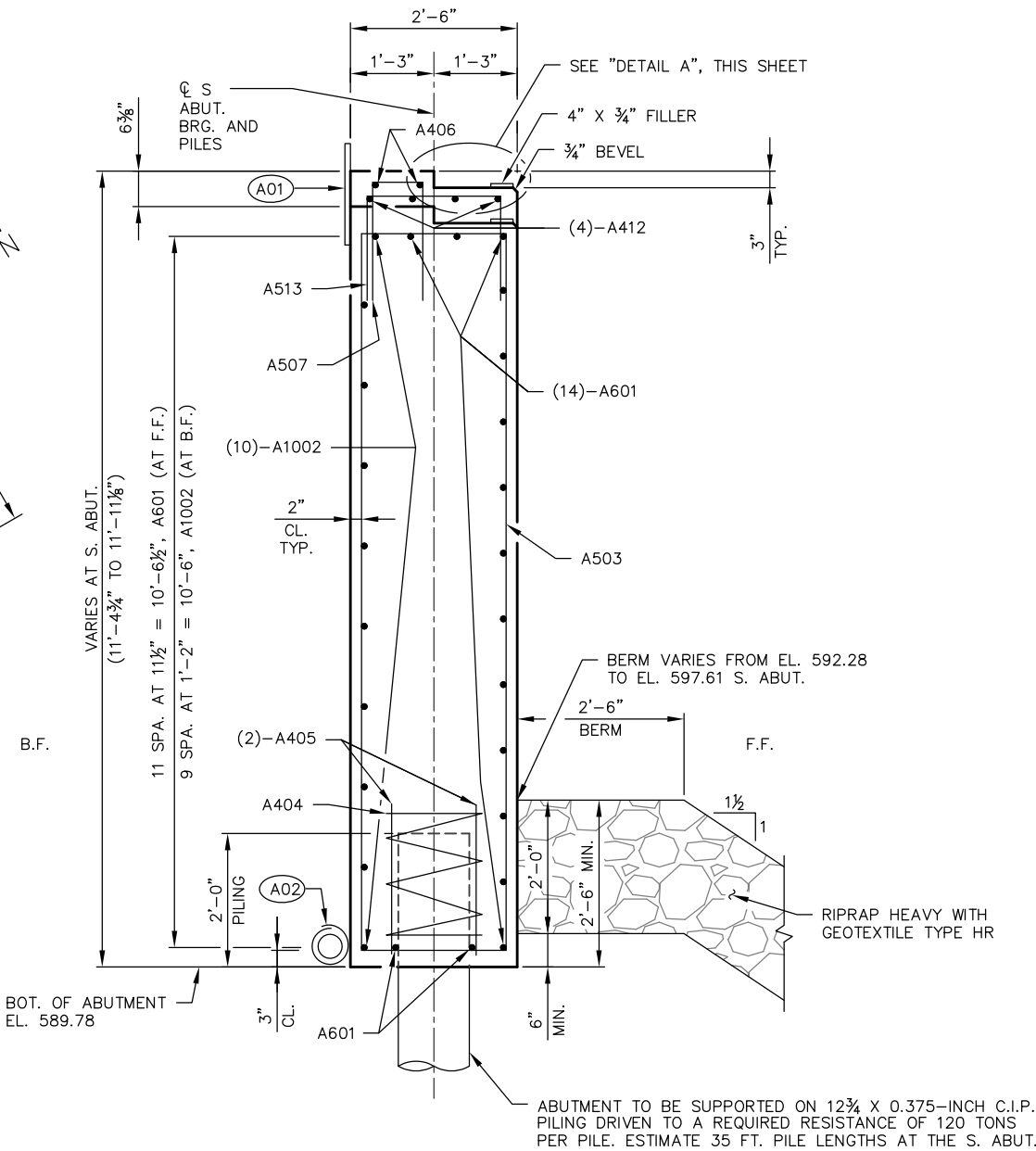
SECTION B-B

RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SHIELD SO SLOTS ARE VERTICAL.

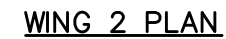
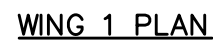
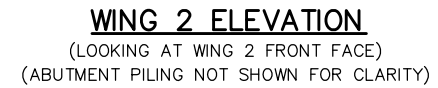
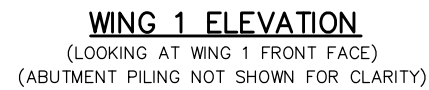
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE INCLUDED WITH THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



TYPICAL SECTION THRU
SOUTH ABUTMENT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
SOUTH ABUTMENT DETAILS			SHEET 5 OF 16



(A03) 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF CONCRETE PARAPET.

F.F. – FRONT FACE
B.F. – BACK FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
SOUTH ABUTMENT WING DETAILS		SHEET 6 OF 16	

COATED = 3,880 LBS.
UNCOATED = 5,490 LBS.BILL OF BARS
SOUTH ABUTMENT

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
A601		16	37'-0"			BODY - F.F. HORIZ.
A1002		20	22'-4"	X		BODY - B.F. HORIZ.
A503		60	26'-4"	X		BODY - STIRRUP VERT.
A404		10	28'-0"	X		BODY - PILES VERT.
A405		20	2'-3"			BODY - PILES VERT.
A406		2	36'-3"			BODY - TOP HORIZ.
A507		28	3'-8"	X		BODY - TOP STIRRUP VERT.
A508		8	4'-11"	X		BODY - TOP STIRRUP VERT.
A509		10	3'-9"	X		BODY - WEST EDGE LAP ON B.F. HORIZ.
A510		10	2'-6"	X		BODY - EAST EDGE LAP ON B.F. HORIZ.
A511		24	13'-7"	X		BODY - EAST & WEST EDGE LAP ON F.F. HORIZ.
A412		4	23'-0"			BODY - TOP HORIZ.
A513		23	5'-11"	X		BODY - TOP STIRRUP VERT.
A514	12		19'-5"			WING 1 - F.F. HORIZ.
A1015	11		22'-3"	X		WING 1 - B.F. HORIZ.
A516	19		29'-0"	X		WING 1 - STIRRUP VERT.
A617	2		23'-8"			WING 1 - TOP HORIZ.
A418	4		23'-8"			WING 1 - B.F. HORIZ.
A519	4		23'-8"			WING 1 - F.F. HORIZ.
A520	36		11'-2"	X		WINGS 1 & 2 - TOP STIRRUP VERT.
A421	6		7'-9"			WING 1 - F.F. & B.F. HORIZ.
A522	12		14'-10"			WING 2 - F.F. HORIZ.
A1023	11		14'-2"	X		WING 2 - B.F. HORIZ.
A624	2		11'-8"			WING 2 - TOP HORIZ.
A425	4		11'-8"			WING 2 - B.F. HORIZ.
A526	4		11'-8"			WING 2 - F.F. HORIZ.
A527	12		28'-0"	X		WING 2 - STIRRUP VERT.

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

NOTES

SOUTH ABUTMENT TO BE SUPPORTED ON 12¾ X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 35 FT PILE LENGTHS AT THE SOUTH ABUTMENT.

SEE "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET FOR C.I.P. PILE SPICE DETAILS.

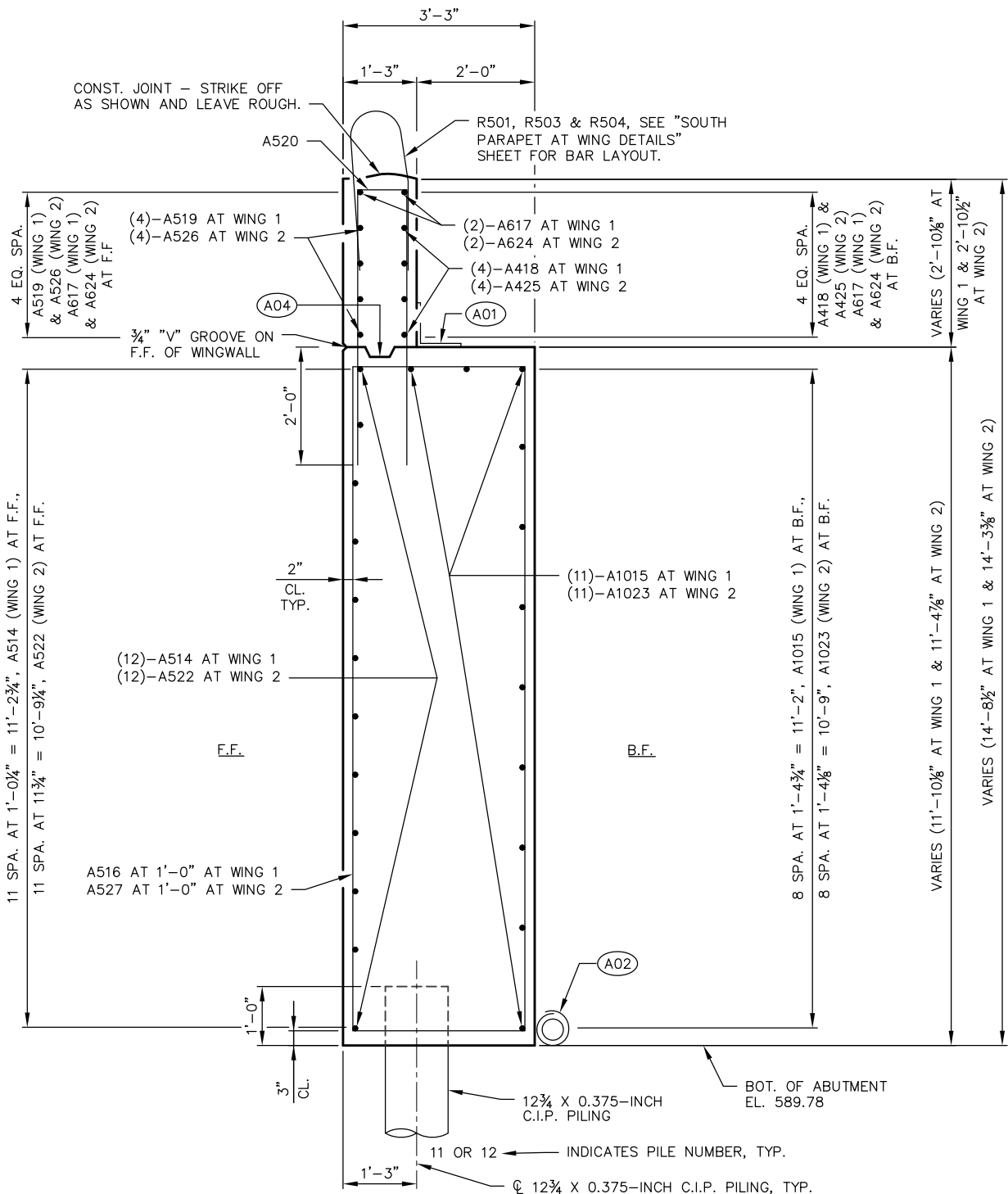
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE).

(A01) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

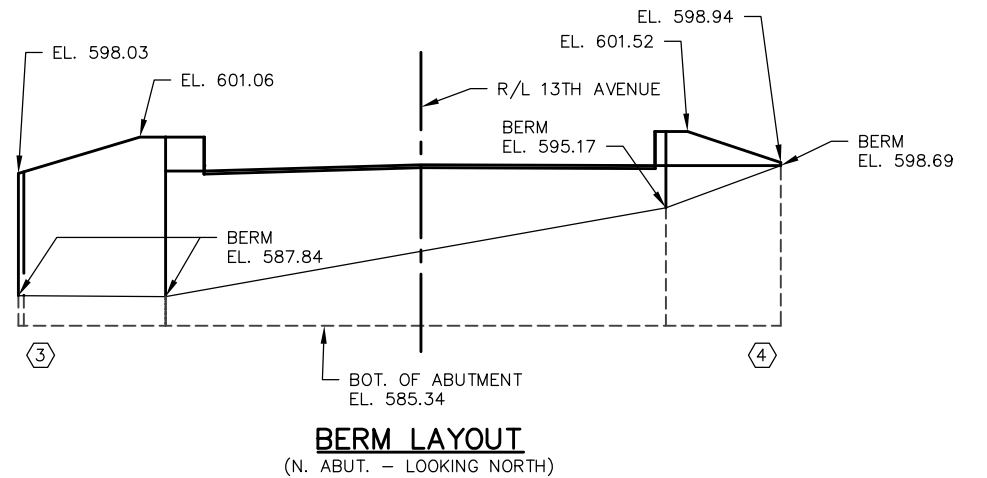
(A02) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED IN "SOUTH ABUTMENT DETAILS" SHEET. RODENT SHIELD IS INCLUDED WITH THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

(A04) OPTIONAL CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACKFACE.

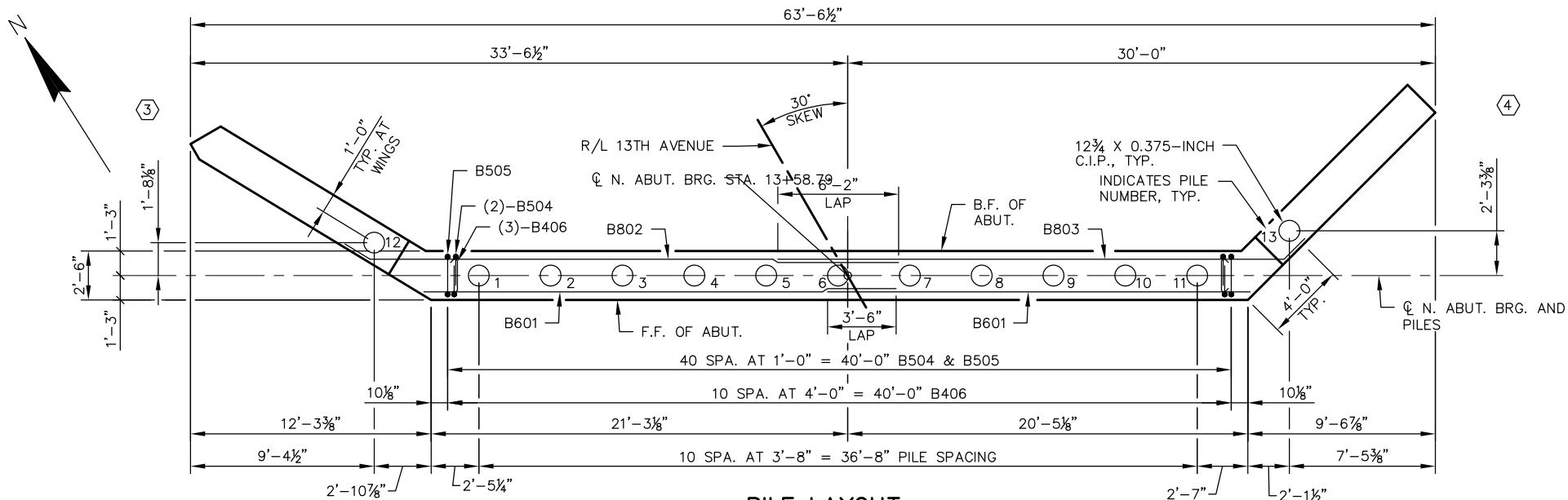
F.F. - FRONT FACE
B.F. - BACK FACE



F.F. — FRONT FACE
B.F. — BACK FACE



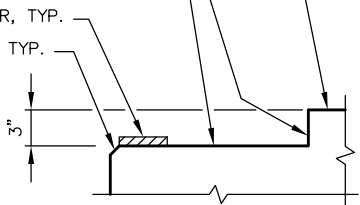
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY		JDO	PLANS CK'D ABP
NORTH ABUTMENT			SHEET 8 OF 16



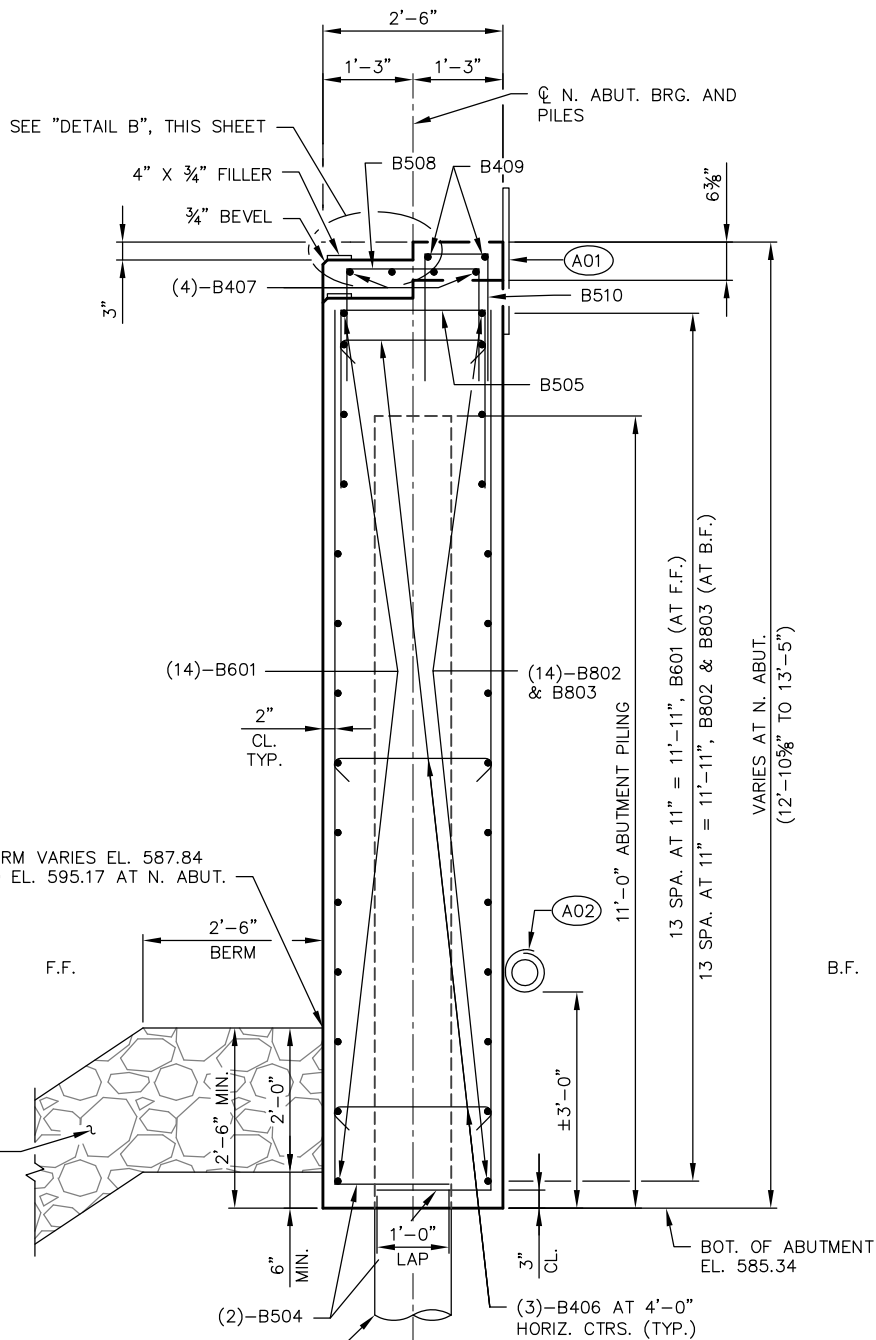
PILE LAYOUT

STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03"

3/4" X 4" FILLER, TYP.
3/4" BEVEL, TYP.



DETAIL B



ABUTMENT TO BE SUPPORTED ON 12 3/4 X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED RESISTANCE OF 120 TONS PER PILE. ESTIMATE 45 FT. PILE LENGTHS AT THE N. ABUT.

TYPICAL SECTION THRU NORTH ABUTMENT

NOTES

DO NOT PLACE FILL ABOVE 3'-0" FROM THE BOTTOM OF THE ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

NORTH ABUTMENT TO BE SUPPORTED ON 12 3/4 X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 45 FT PILE LENGTHS AT THE NORTH ABUTMENT.

SEE "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET FOR C.I.P. PILE SPICE DETAILS.

SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

(A01) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

(A02) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE TO THE EAST SIDE OF THE ABUTMENT. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED IN "SOUTH ABUTMENT DETAILS" SHEET. RODENT SHIELD IS INCLUDED WITH THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

⬡ INDICATES WING NUMBER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
NORTH ABUTMENT DETAILS			SHEET 9 OF 16

F.F. - FRONT FACE
B.F. - BACK FACE

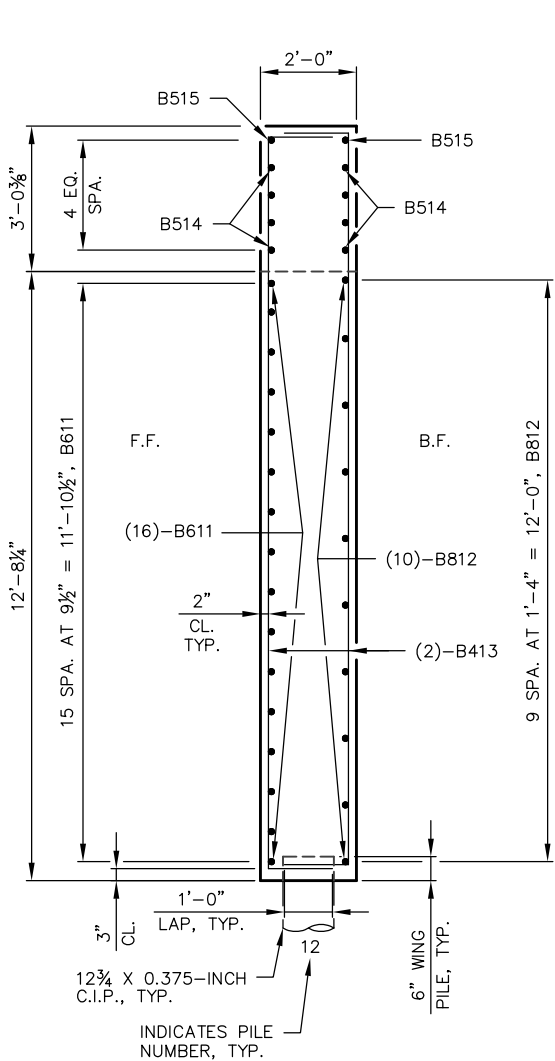
NOTES

- DO NOT PLACE FILL ABOVE 3'-0" FROM THE BOTTOM OF THE ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.
- NORTH ABUTMENT TO BE SUPPORTED ON 12 3/4 X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 45 FT PILE LENGTHS AT THE NORTH ABUTMENT.
- SEE "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET FOR C.I.P. PILE SPlice DETAILS.
- SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
- ALL ITEMS USED TO CONSTRUCT THE WING CONNECTION INCLUDING THE STEEL, ADHESIVE ANCHORS, NUTS, & WASHERS SHALL BE INCLUDED WITH THE BID ITEM "CONCRETE MASONRY BRIDGES".
- ALL PROVIDED STEEL MATERIAL SHALL CONFORM TO ASTM A36.
- ALL STRUCTURAL STEEL SHOWN SHALL BE GALVANIZED. THREADED RODS, MASONRY ANCHORS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C.
- CUTTING AND DRILLING OF ANGLE SHALL BE DONE IN FABRICATION SHOP, PRIOR TO GALVANIZING.
- FOR WELDING ANGLE IN FIELD. PRIOR TO WELDING, REMOVE GALVANIZING FROM AREA TO BE WELDED. TOUCH UP WITH PAINT ALL AREAS LACKING GALVANIZING WHEN COMPLETE.
- CAULK AROUND PERIMETER OF ANGLE ALONG THE WING CONCRETE FACE AND FILL PORTION OF HOLE AROUND ANCHOR BOLT AND SHIM WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

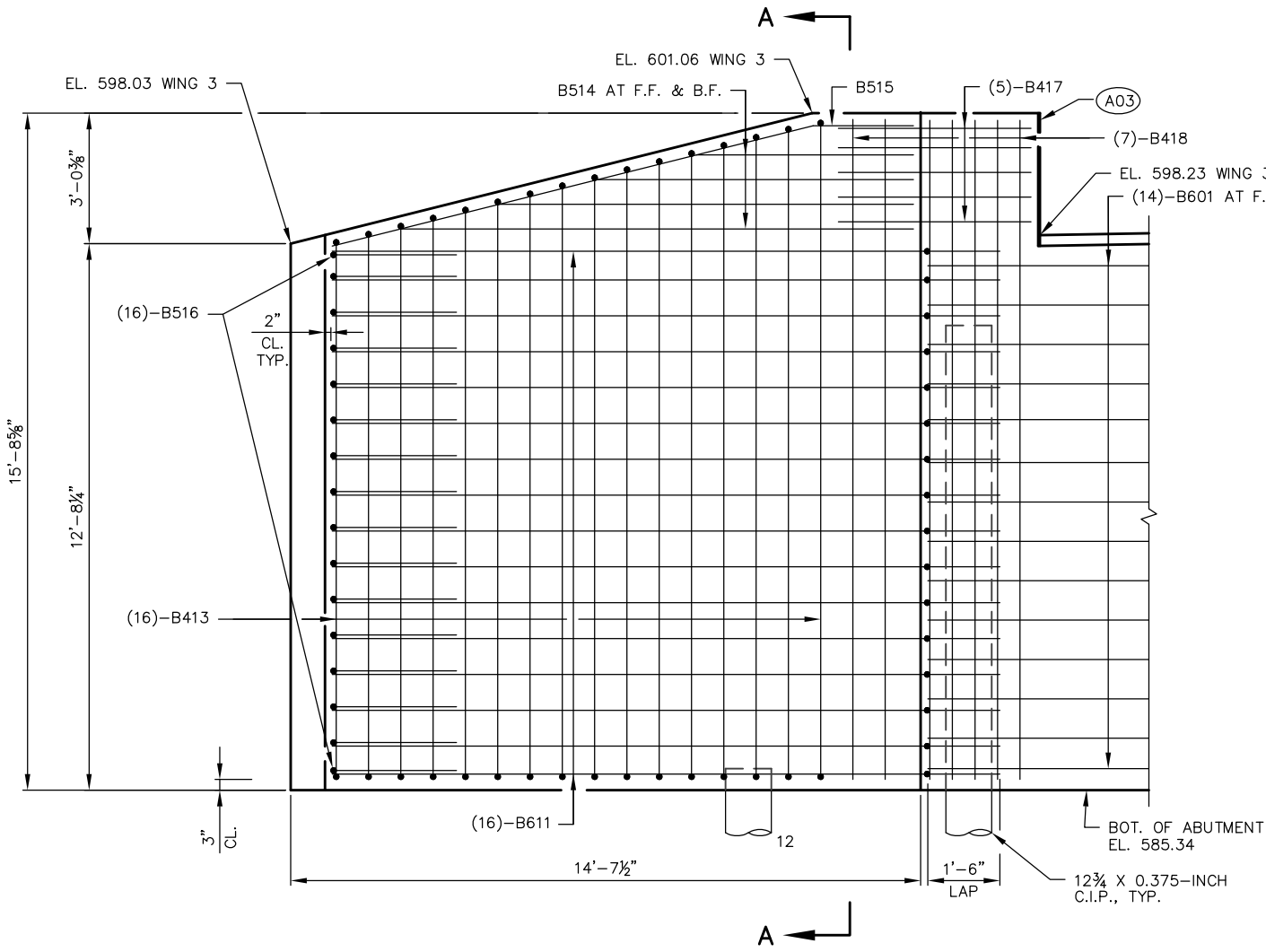
ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.

(A03) 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.

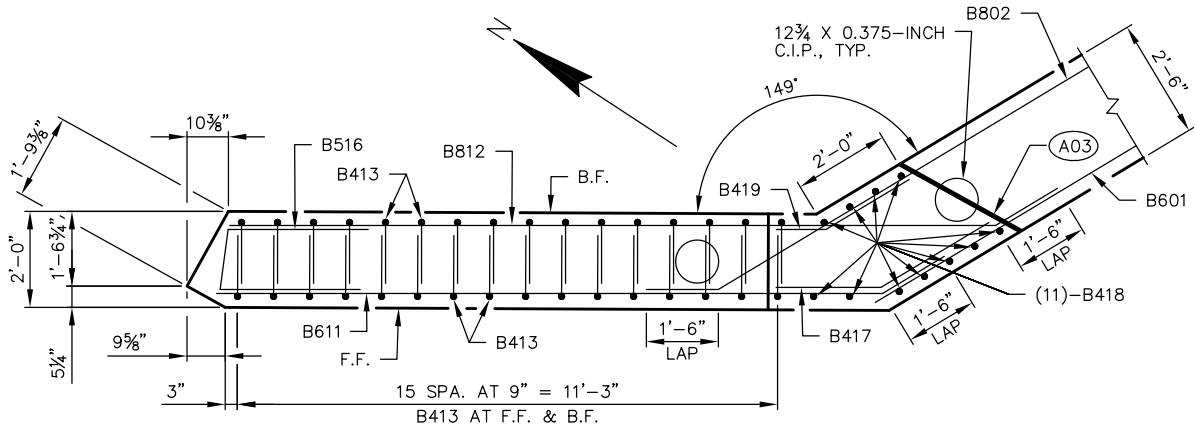
INDICATES CONTINUATION



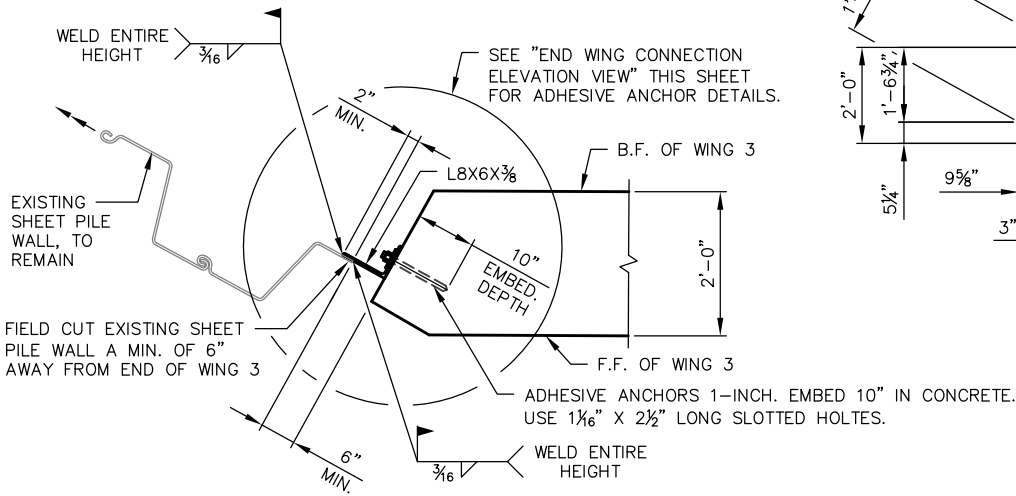
SECTION A-A



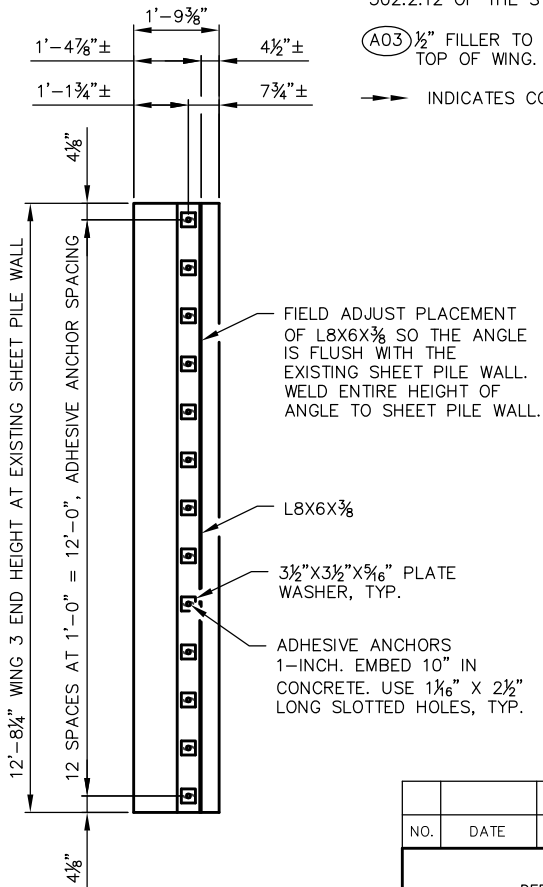
F.F. ELEVATION - WING 3
(B.F. ELEVATION OF WING 3 SIMILAR)



PLAN - WING 3



WING CONNECTION DETAIL



END WING CONNECTION
ELEVATION VIEW

F.F. - FRONT FACE
B.F. - BACK FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
NORTH ABUTMENT WING DETAILS			SHEET 10 OF 16

COATED = 2,890 LBS.
UNCOATED = 5,130 LBS.BILL OF BARS
NORTH ABUTMENT

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
B601		28	22'-9"			BODY - F.F.
B802		14	28'-1"	X		BODY - B.F. - WEST SIDE
B803		14	28'-1"	X		BODY - B.F. - EAST SIDE
B504		82	13'-8"	X		BODY - STIRRUP - F.F. & B.F.
B505		41	7'-11"	X		BODY - STIRRUP - TOP
B406		33	2'-11"	X		BODY - TIES
B407		4	31'-0"			BODY - TOP
B508		30	5'-11"	X		BODY - TOP STIRRUP
B409		2	37'-1"			BODY - TOP
B510		37	4'-8"	X		BODY - TOP STIRRUP
B611	16		15'-4"	X		WING 3 - F.F.
B812	10		17'-7"	X		WING 3 - B.F.
B413	32		16'-5"	X	▲	WING 3 - STIRRUP - F.F. & B.F.
B514	8		8'-11"	▲		WING 3 - F.F. & B.F.
B515	2		13'-9"	X		WING 3 - F.F. & B.F. - TOP
B516	16		7'-1"	X		WING 3 - END STIRRUP
B417	5		4'-10"	X		WING 3 - F.F. CORNER
B418	11		15'-3"			WING 3 - VERTICAL BAR - F.F. & B.F.
B419	5		2'-10"	X		WING 3 - B.F. CORNER
B620	16		14'-8"	X		WING 4 - F.F.
B821	10		16'-1"	X		WING 4 - B.F.
B422	32		17'-0"	X	▲	WING 4 - STIRRUP - F.F. & B.F.
B523	8		9'-0"	▲		WING 4 - F.F. & B.F.
B524	2		13'-5"	X		WING 4 - F.F. & B.F. - TOP
B425	6		15'-9"			WING 4 - VERTICAL BAR - F.F. & B.F.
B426	5		2'-10"	X		WING 4 - F.F. CORNER
B427	5		2'-6"	X		WING 4 - B.F. CORNER

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE "BAR SERIES TABLE" FOR ACTUAL LENGTHS.

NOTES

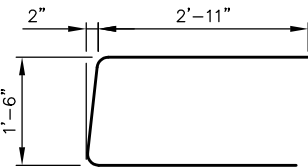
DO NOT PLACE FILL ABOVE 3'-0" FROM THE BOTTOM OF THE ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

NORTH ABUTMENT TO BE SUPPORTED ON 12 3/4 X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 45 FT PILE LENGTHS AT THE NORTH ABUTMENT.

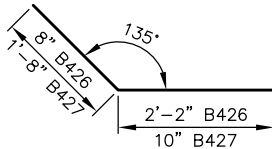
SEE "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET FOR C.I.P. PILE SPLICE DETAILS.

SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

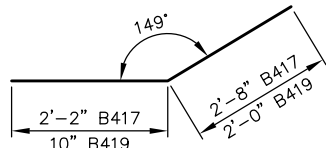
(A03) 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.

F.F. - FRONT FACE
B.F. - BACK FACE

B516

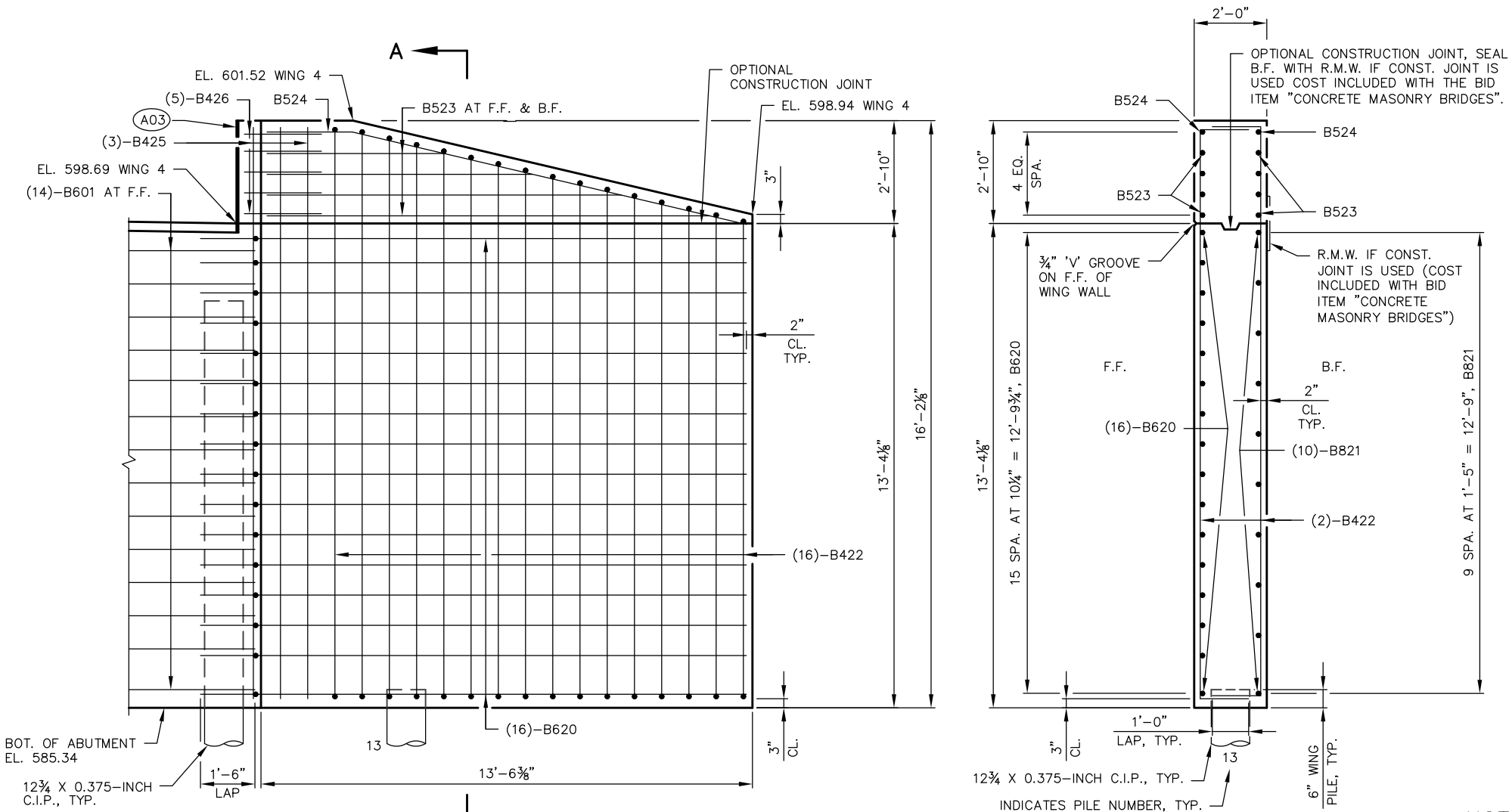


B426 & B427



B417 & B419

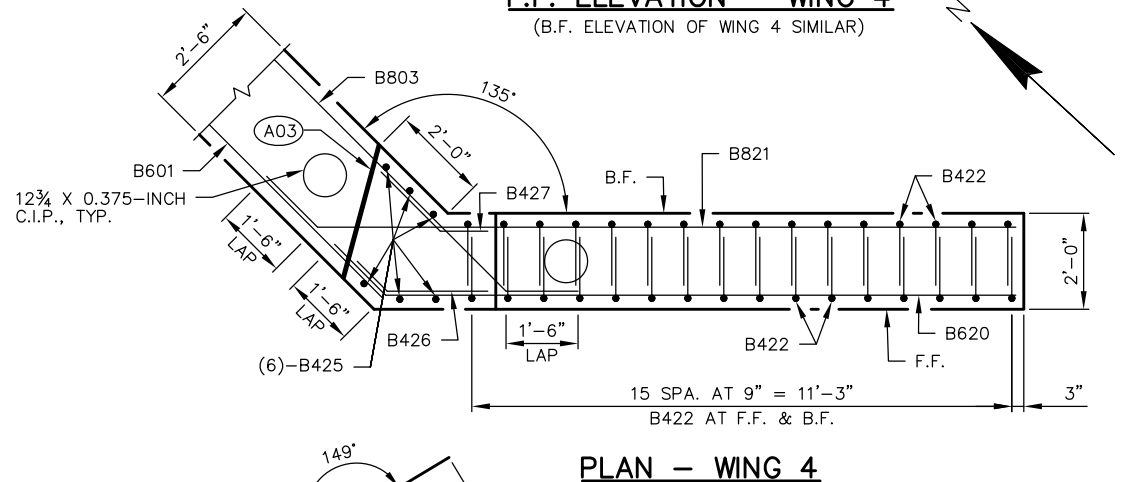
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
NORTH ABUTMENT REINFORCEMENT			SHEET 11 OF 16



F.F. ELEVATION - WING 4

(B.F. ELEVATION OF WING 4 SIMILAR)

SECTION A-A



PLAN - WING 4

BAR SERIES TABLE

MARK	NO. REQ'D	LENGTH
B413	2 SERIES OF 16	15'-0" TO 17'-9"
B514	2 SERIES OF 4	5'-6" TO 12'-3"
B422	2 SERIES OF 16	15'-8" TO 18'-3"
B523	2 SERIES OF 4	5'-4" TO 12'-8"

BUNDLE AND TAG EACH SERIES SEPARATELY.

BAR BEND DIMENSIONS

MARK	"A"	"B"
B515	11'-6"	2'-3"
B524	11'-1"	2'-4"

B515 & B524

B802, B611 & B812

B803, B620 & B821

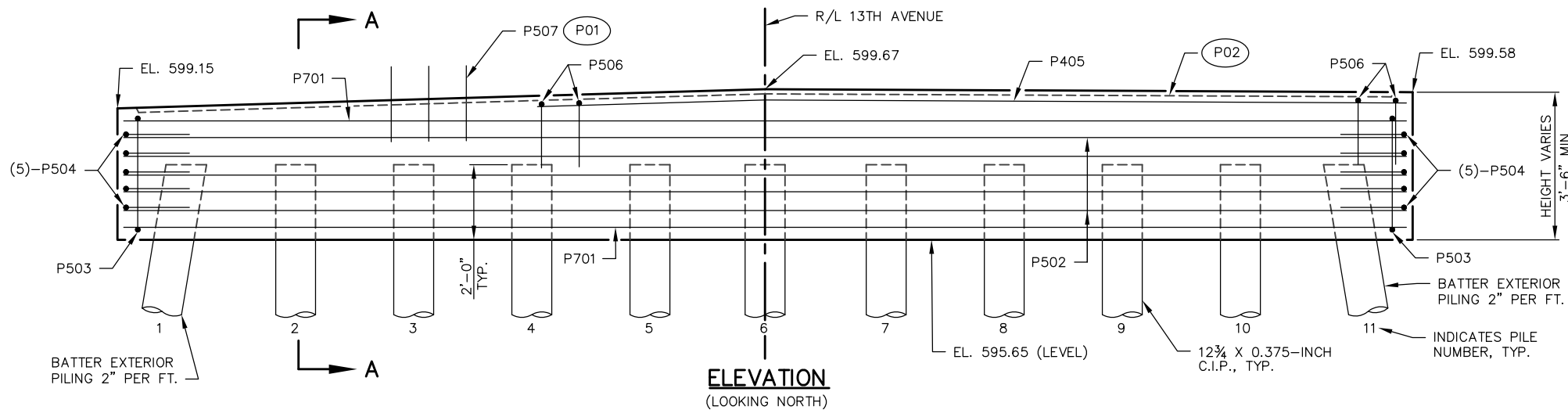
B504

B505, B508
& B510

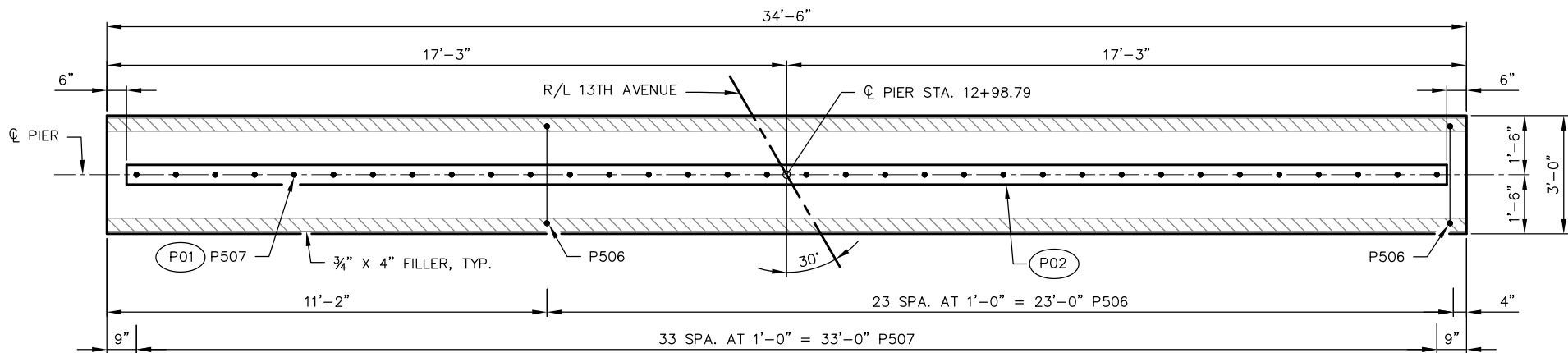
B413, B422

B406

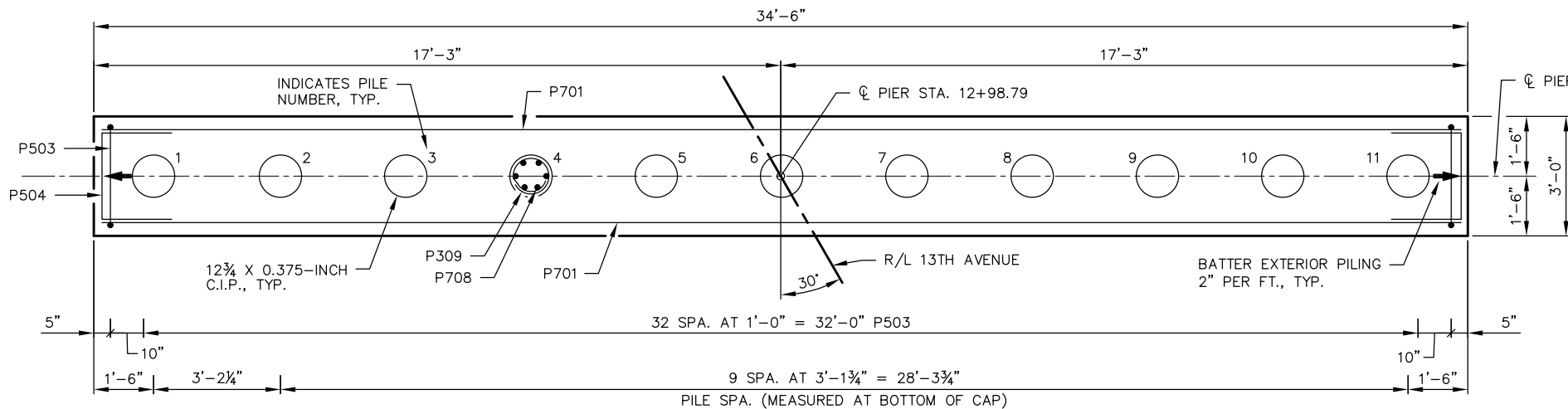
B417 & B419



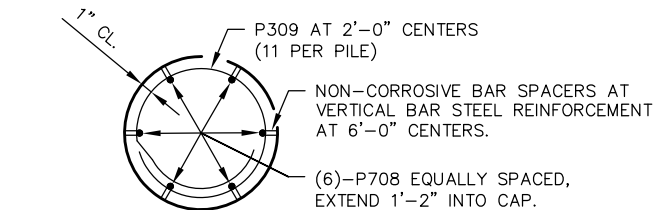
ELEVATION
(LOOKING NORTH)



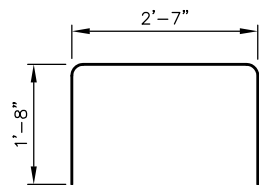
PLAN



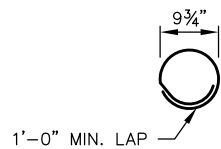
PILE AND REINFORCEMENT PLAN



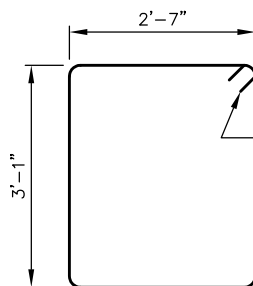
SECTION THRU CONCRETE CAST-IN-PLACE
PILING AT PIER



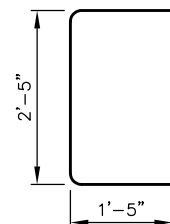
P506



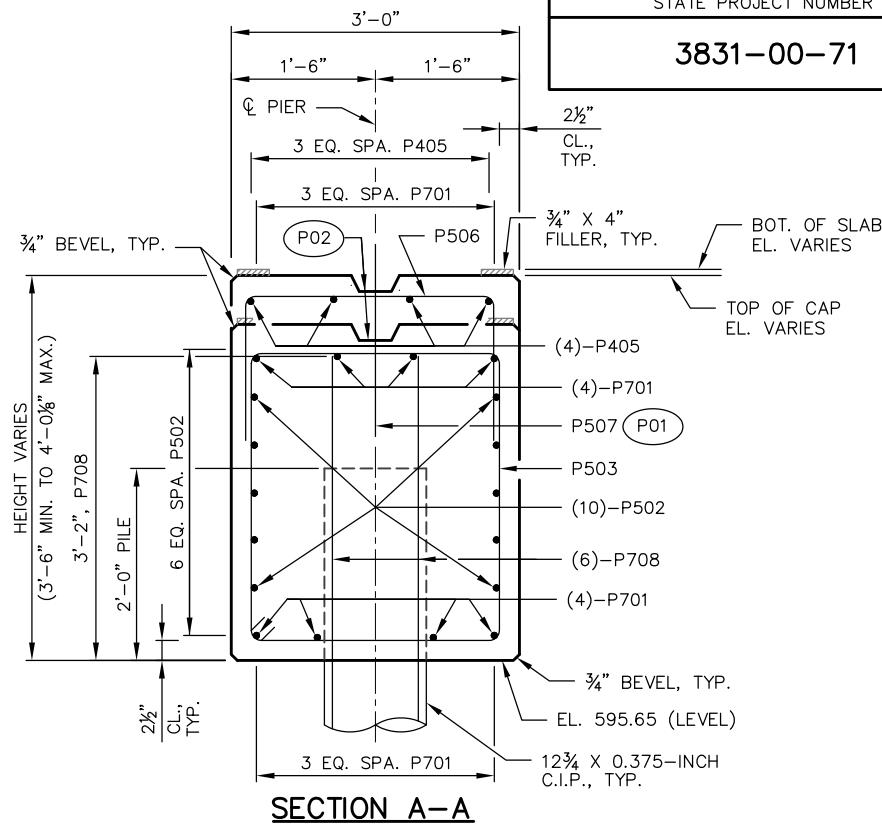
P309



P503



P504



SECTION A-A

BILL OF BARS
PIER

COATED = 80 LBS.
UNCOATED = 5,000 LBS

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
P701		8	34'-1"			PIER CAP - TOP & BOTTOM
P502		10	34'-1"			PIER CAP - SIDES
P503		35	12'-0"	X		PIER CAP - STIRRUP
P504		10	5'-0"	X		PIER CAP - END STIRRUP
P405		4	23'-5"			PIER CAP - TOP
P506		24	5'-8"	X		PIER CAP - TOP STIRRUP
P507		34	2'-0"			PIER CAP - DOWELS
P708		66	23'-10"			PILE VERT.
P309		121	3'-7"	X		PILE TIES

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

NOTES

PIER TO BE SUPPOROT ON 12 3/4 X 0.375-INCH C.I.P. PILING DRIVEN TO A REQUIRED RESISTANCE OF 210 TONS PER PILE. ESTIMATE 40 FT. PILE LENGTHS AT THE PIER.

PILES SHALL BE PAINTED IN ACCORDANCE WITH SECTION 550.3.11.3 OF THE STANDARD SPECIFICATIONS.

FOR PILE SPLICE DETAILS SEE "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET.

(P01) P507 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.

(P02) KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2"x6".

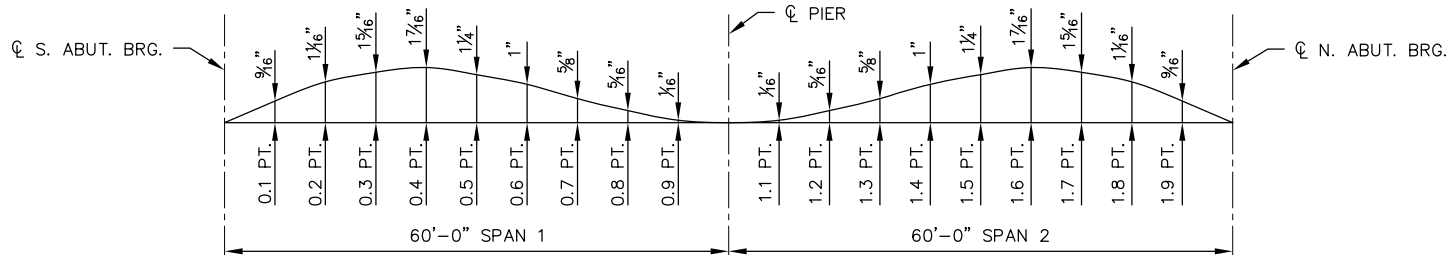
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
PIER			SHEET 12 OF 16



 INDICATES WING NUMBER



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY		JDO	PLANS CK'D ABP
SUPERSTRUCTURE		SHEET 13 OF 16	



SLAB CAMBER DIAGRAM

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE
LESS SLAB THICKNESS
PLUS CAMBER
PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS TOP OF SLAB FALSEWORK ELEVATION.

SURVEY TOP OF SLAB ELEVATIONS

	CL S. ABUT. BRG.	5/10 PT.	CL PIER	5/10 PT.	CL N. ABUT. BRG.
WEST SLAB EDGE					
R/L 13TH AVENUE					
EAST SLAB EDGE					

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS, CL OF PIER AND AT 5/10 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND REFERENCE LINE. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

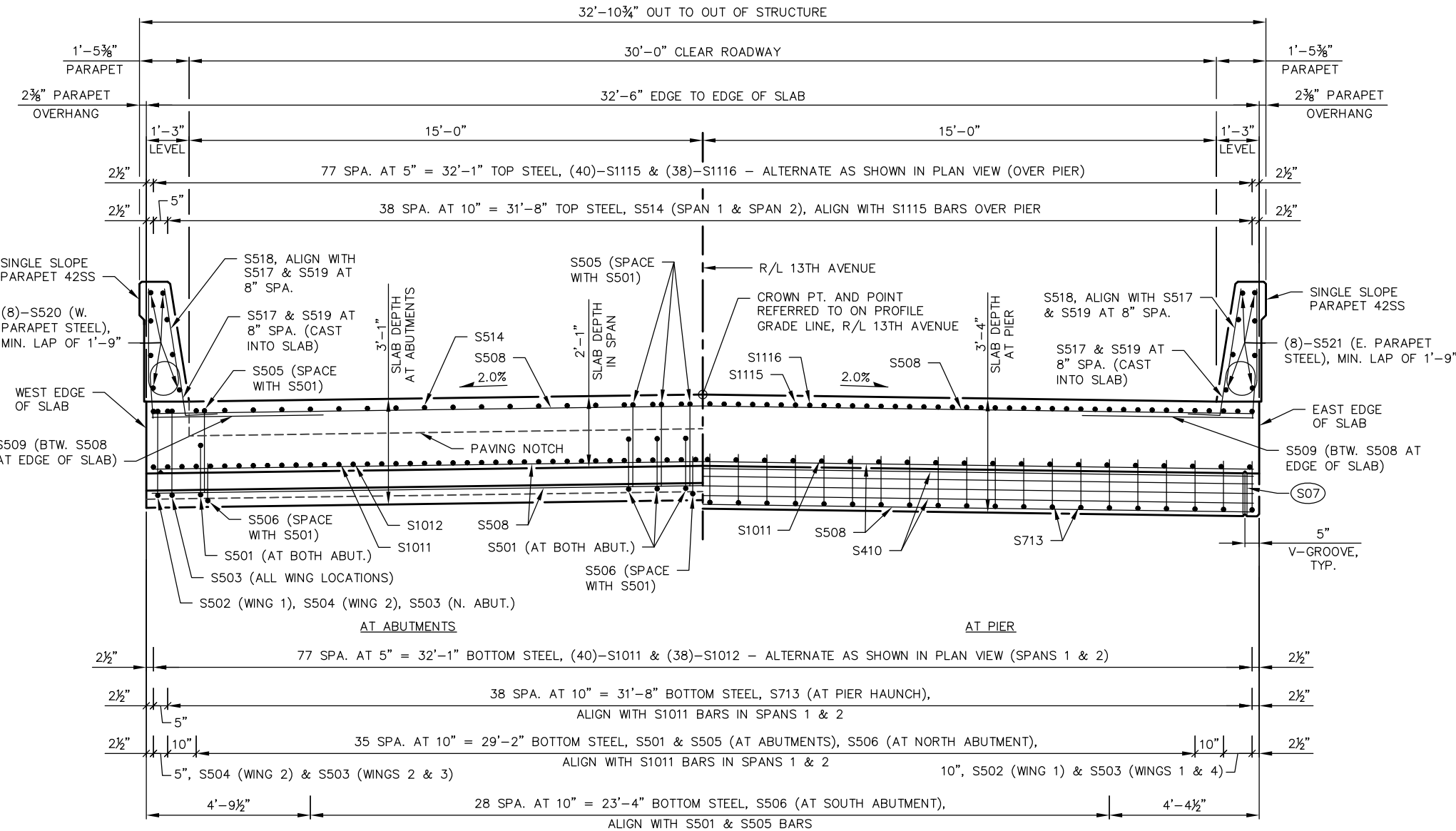
TOP OF SLAB ELEVATIONS

SPAN PT	W. SLAB EDGE	R/L 13TH AVE.	E. SLAB EDGE
CL S. ABUT.	604.01	604.54	604.47
0.1	603.86	604.39	604.32
0.2	603.71	604.24	604.17
0.3	603.57	604.10	604.03
0.4	603.42	603.95	603.88
0.5	603.27	603.80	603.73
0.6	603.12	603.65	603.58
0.7	602.98	603.51	603.44
0.8	602.83	603.36	603.29
0.9	602.68	603.21	603.14
CL PIER	602.53	603.07	603.00
1.1	602.39	602.92	602.85
1.2	602.24	602.77	602.70
1.3	602.09	602.62	602.55
1.4	601.95	602.48	602.41
1.5	601.80	602.33	602.26
1.6	601.65	602.18	602.11
1.7	601.50	602.03	601.96
1.8	601.36	601.89	601.82
1.9	601.21	601.74	601.67
CL N. ABUT.	601.06	601.59	601.52

NOTES

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

(S07) 3/4" V-GROOVE. EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT BODY. V-GROOVES ARE REQUIRED.



CROSS SECTION THRU ROADWAY
(LOOKING NORTH)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY JDO		PLANS CK'D ABP	
SUPERSTRUCTURE DETAILS			SHEET 14 OF 16

BILL OF BARS
SUPERSTRUCTURE

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
S501	72		8'-5"	X		SLAB AT ABUTMENTS - VERT. TIES LONGIT.
S502	1		8'-11"	X		SLAB AT S. ABUT. (WING 1) - VERT. TIES LONGIT.
S503	6		9'-4"	X		SLAB AT WINGS 1, 2, 3 & 4 - VERT. TIES LONGIT.
S504	1		9'-10"	X		SLAB AT S. ABUT. (WING 2) - VERT. TIES LONGIT.
S505	72		5'-3"	X		SLAB AT ABUTMENTS - VERT. TIES LONGIT.
S506	69		3'-6"	X		SLAB AT ABUTMENTS - VERT. TIES LONGIT.
S507	2		27'-7"			SLAB AT S. ABUTMENT - BOT. TRANS.
S508	296		37'-1"			SLAB - TOP & BOT. TRANS.
S509	322		5'-0"			SLAB - TOP AT EDGE OF SLAB TRANS.
S410	18		37'-1"			SLAB - BOT. ALONG HAUNCH TRANS.
S1011	80		53'-8"			SLAB - BOT. IN SPANS 1 & 2 LONGIT.
S1012	76		43'-3"			SLAB - BOT. IN SPANS 1 & 2 LONGIT.
S713	40		33'-6"	X		SLAB - BOT. OVER PIER LONGIT.
S514	80		33'-5"			SLAB - TOP IN SPANS 1 & 2 LONGIT.
S1115	40		60'-0"			SLAB - TOP OVER PIER LONGIT.
S1116	38		42'-0"			SLAB - TOP OVER PIER LONGIT.
S517	339		4'-5"	X		PARAPET - STIRRUP VERT.
S518	342		6'-8"	X		PARAPET - STIRRUP VERT.
S519	3		5'-10"	X		PARAPET - STIRRUP (NEAR S. ABUT.) VERT.
S520	16		57'-9"			PARAPET - WEST PARAPET HORIZ. LONGIT.
S521	16		57'-4"			PARAPET - EAST PARAPET HORIZ. LONGIT.
S522	24		2'-9"	X		PARAPET - NORTH END TRANSITIONS VERT.
S523	34		4'-4"	X		PARAPET - NORTH END TRANSITIONS VERT.
S524	12		6'-6"	X		PARAPET - NORTH END TRANSITIONS VERT.
S525	10		6'-5"	X		PARAPET - NORTH END TRANSITIONS VERT.
S526	12		5'-5"	X	▲	PARAPET - NORTH END TRANSITIONS VERT.
S527	10		10'-7"			PARAPET - NORTH END TRANSITIONS HORIZ.
S528	2		10'-7"	X		PARAPET - NORTH END TRANSITIONS HORIZ.
S529	4		10'-7"	X		PARAPET - NORTH END TRANSITIONS HORIZ.

THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

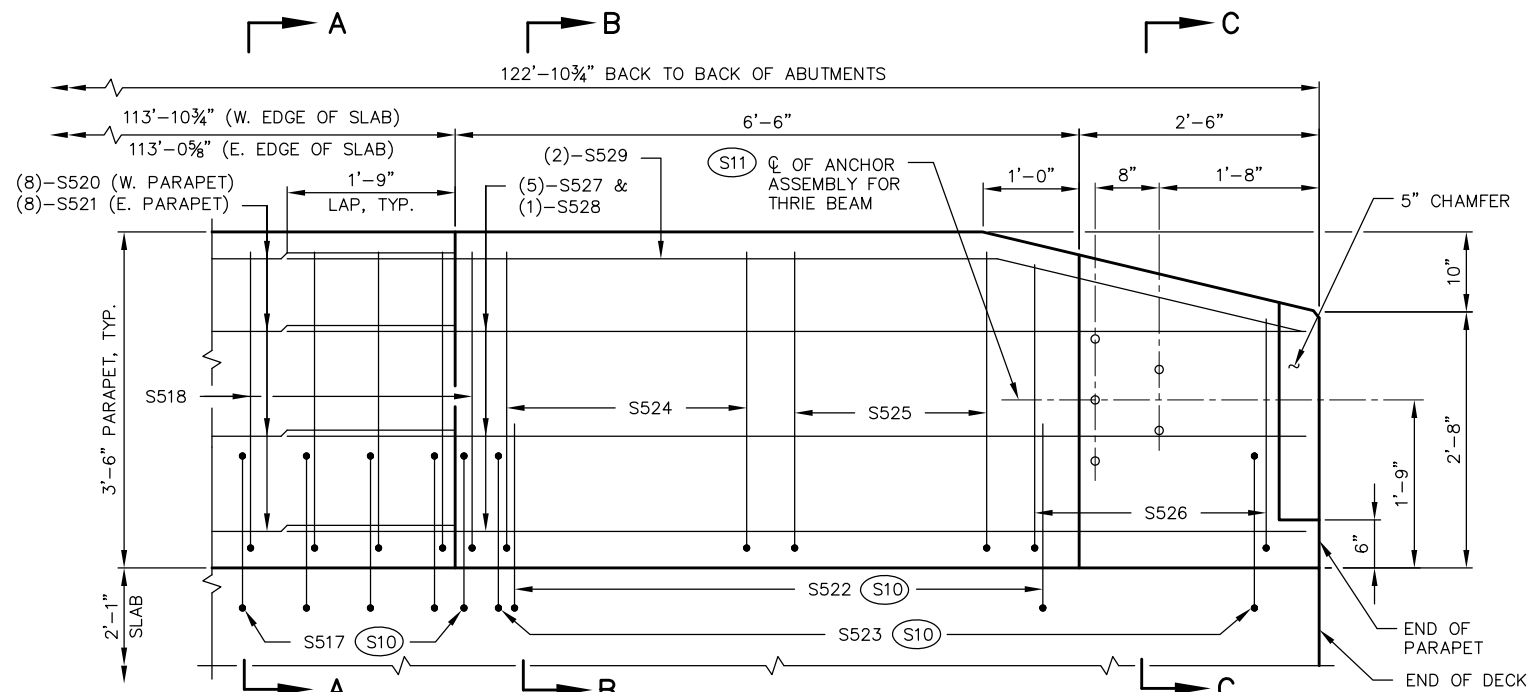
ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE "BAR SERIES TABLE" FOR ACTUAL LENGTHS.

BAR SERIES TABLE

MARK	NO. REQD.	LENGTH
S526	2 SERIES OF 6	4'-9" TO 6'-1"

BUNDLE AND TAG EACH SERIES SEPARATELY.



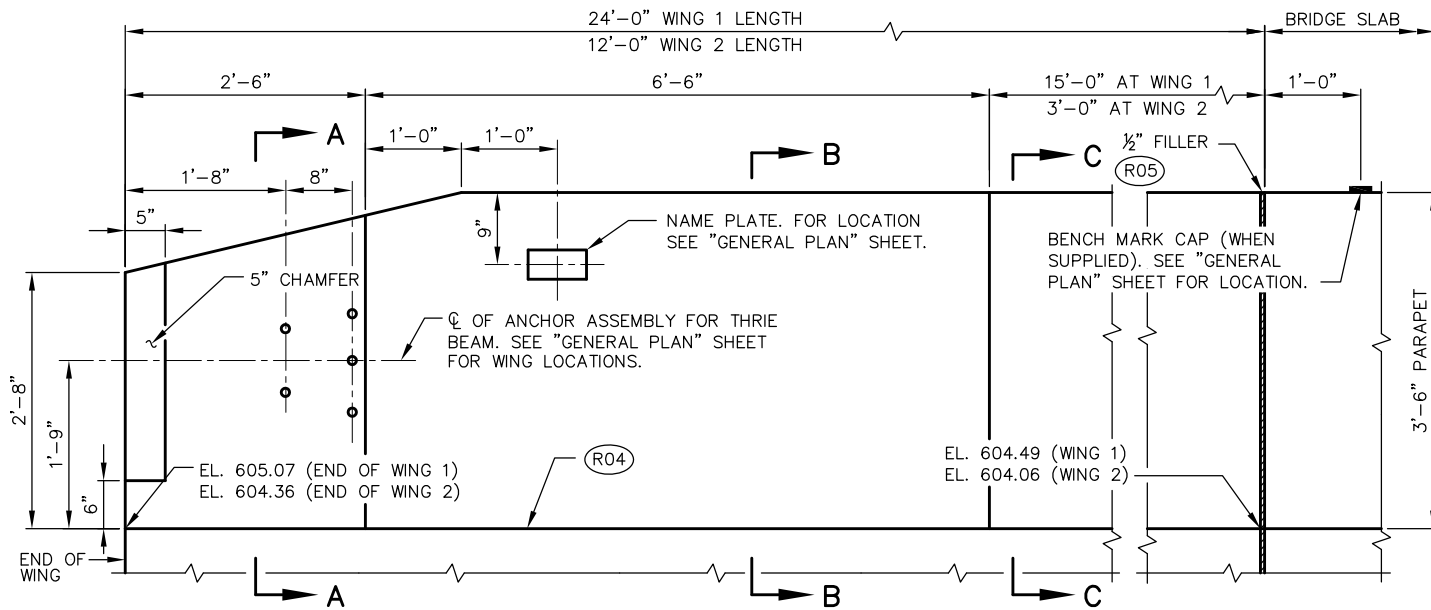
BILL OF BARS
PARAPETS ON WINGSWING 1 = 740 LBS.
WING 2 = 410 LBS.

BAR MARK	COAT	NO. REQ'D.	WING 1	WING 2	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	23	5	5'-10"	X			PARAPET (WING 1 & 2) VERT.
R502	X	23	5	6'-8"	X			PARAPET (WING 1 & 2) VERT.
R503	X	12	12	3'-0"	X			PARAPET (WING 1 & 2) VERT.
R504	X	17	17	5'-7"	X			PARAPET (WING 1 & 2) VERT.
R505	X	5	5	6'-5"	X			PARAPET (WING 1 & 2) VERT.
R506	X	6	6	6'-6"	X			PARAPET (WING 1 & 2) VERT.
R507	X	1	--	23'-5"	X			PARAPET (WING 1) HORIZ.
R508	X	5	--	23'-6"				PARAPET (WING 1) HORIZ.
R509	X	6	6	5'-5"	X	▲		PARAPET (WING 1 & 2) VERT.
R510	X	2	--	23'-3"	X			PARAPET (WING 1) HORIZ.
R511	X	--	1	11'-5"	X			PARAPET (WING 2) HORIZ.
R512	X	--	5	11'-6"				PARAPET (WING 2) HORIZ.
R513	X	--	2	11'-3"	X			PARAPET (WING 2) HORIZ.

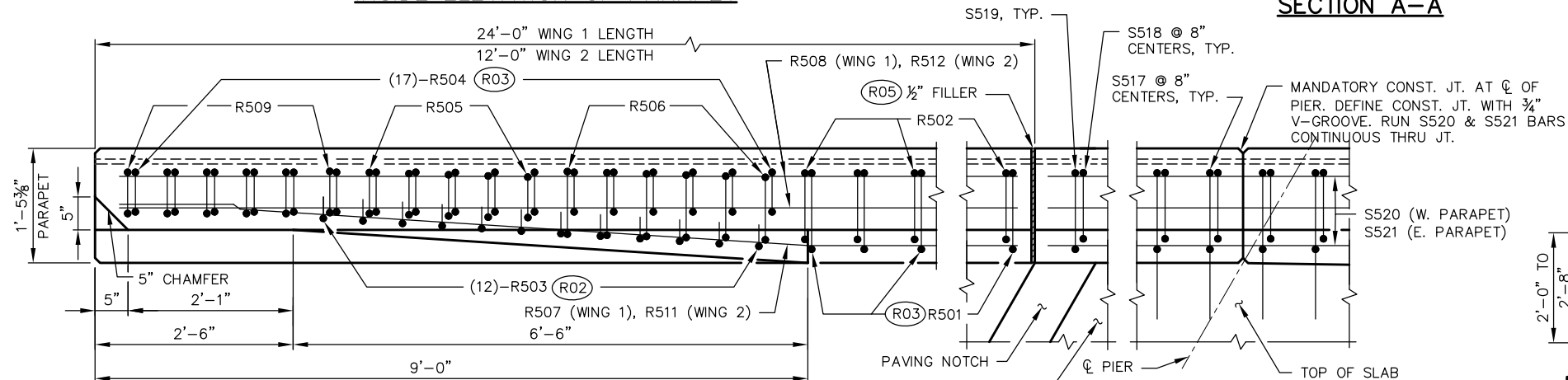
THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE "BAR SERIES TABLE" FOR ACTUAL LENGTHS.

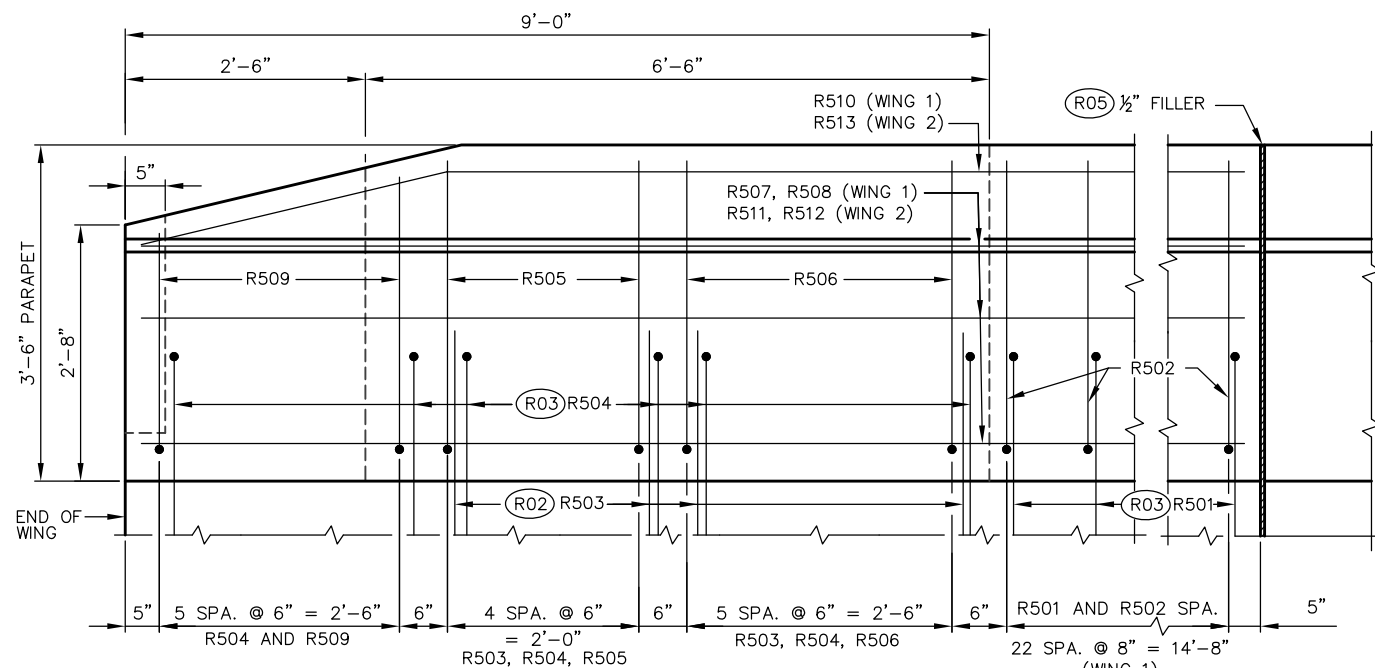


INSIDE ELEVATION OF PARAPET



PLAN OF PARAPET

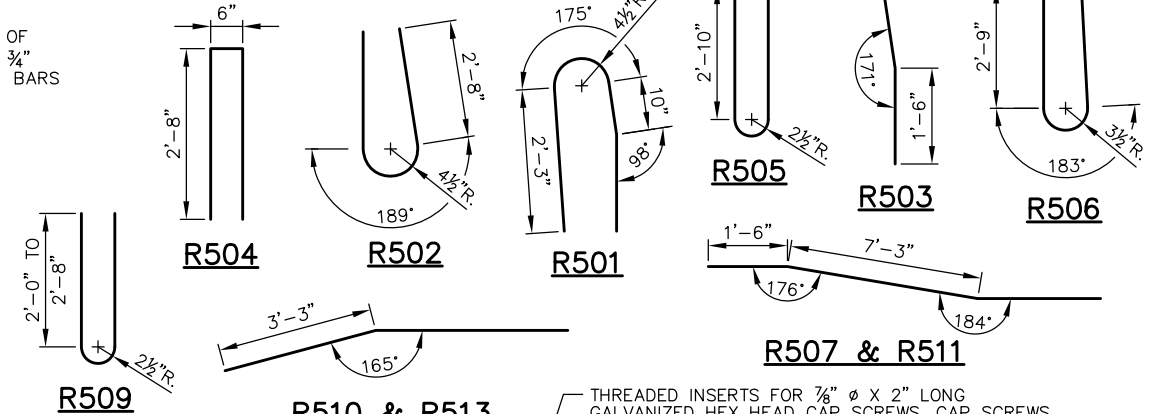
(WING 2 SHOWN, WING 1 SIMILAR)



OUTSIDE ELEVATION OF PARAPET

SECTION A-A

SECTION B-B



PLAN AT PIERS

BAR SERIES TABLE

MARK	NO. REQD.	LENGTH
R509	2 SERIES OF 6	4'-9" TO 6'-1"

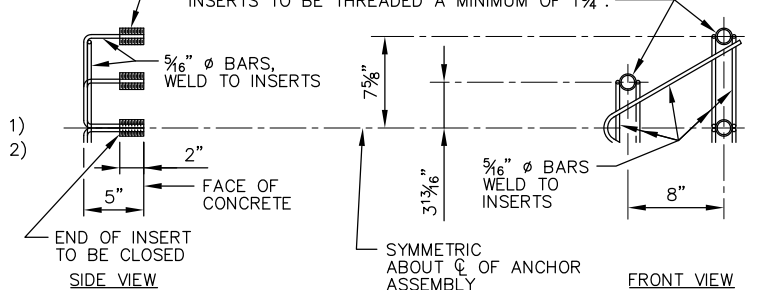
BUNDLE AND TAG EACH SERIES SEPARATELY.

NOTES

STEEL & CONCRETE QUANTITIES FOR PARAPETS ON WINGS INCLUDED IN SOUTH ABUTMENT QUANTITIES ON "CROSS SECTION, GENERAL NOTES & QUANTITIES" SHEET.

- (R01) CONST. JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH.
- (R02) R503 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE R503 CORRECTLY ALONG TRANSITION OF PARAPET.
- (R03) R501 AND R504 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.
- (R04) FINISH CONCRETE NOT COVERED BY THE PARAPET. MATCH ROADWAY OR APPROACH SLAB CROSS SLOPE.
- (R05) SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

THREADED INSERTS FOR 7/8" Ø X 2" LONG GALVANIZED HEX HEAD CAP SCREWS. CAP SCREWS TO BE THREADED A MIN. OF 1 7/8" AND SHALL BE SUPPLIED, INCLUDING WASHERS, WITH ASSEMBLY. INSERTS TO BE THREADED A MINIMUM OF 1 3/4".



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY BID ITEM SHALL BE "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-30-141			
DRAWN BY CDS		PLANS CK'D ACK	
SOUTH PARAPET AT WING DETAILS			SHEET 16 OF 16

From/To Station	Location	Common Excavation (1)	(item # 205.0100)	Salvaged/Unusable Pavement Material (4)	Available Material (5)	Marsh Excavation (6)	Rock Excavation (7)	Reduced Marsh in Fill (8)	Reduced EBS in Fill (9)	Expanded Marsh Backfill (10)	Expanded EBS Backfill (11)	Expanded Rock (12)	Unexpanded Fill	Expanded Fill (13)	Mass Ordinate +/- (14)	Waste	Borrow	Comment:
		Cut (2)	EBS Excavation (3)		(item #205.0500)	(item #205.0200)		Factor 0.60	Factor 0.80	Factor 1.50	Factor 1.30	Factor 1.10		Factor 1.25			(item #208.0100)	
10+68 To 14+81.25 to 16+50	South Approach North Approach	180 245	0 0	67 83	112 162	0 0	0 0	0 0	0 0	0 0	0 0	0 0	291 124	364 155	-252 6		252 6	
Grand Total		425	0	150	274	0	0	0	0	0	0	0	416	520	-245		245	See note 15
Total Common Exc		425																

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
2) Salvaged/Unusable Pavement Material is included in Cut.
3) EBS Excavation to be backfilled with Select Borrow material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well.
4) Salvaged/Unusable Pavement Material
5) Available Material = Cut - Salvaged/Unusable Pavement Material (Salvaged/Unusable Material includes existing asphaltic material)
6) Marsh Excavation - to be backfilled with Select Borrow Material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well. Item number 205.0500
7) Rock Excavation item number 205.0200
8) Reduced Marsh in Fill - Excavated Marsh material is usable in Fills outside the 1:1 slope. Marsh in Fill Reduction factor = 0.6
9) Reduced EBS in Fill - Excavated EBS material is usable in Fills outside the 1:1 slope. EBS in Fill Reduction factor = 0.8
10) Expanded Marsh Backfill - This is to be filled with Select Borrow material. Marsh Backfill Factor = 1.5. Item number 208.11
11) Expanded EBS Backfill - This is to be filled with Select Borrow material. EBS Backfill Factor = 1.3. Item number 208.11
12) Expanded Rock - Factor = 1.1.
13) Expanded Fill. Factor = 1.25
Depending on selections:

Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh - Reduced EBS) * Fill Factor

Or

Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced EBS) * Fill Factor

Or

Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh) * Fill Factor

Or

Expanded Fill = (Unexpanded Fill - Rock* Rock Factor) * Fill Factor

14) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.
15) Use 274 CY of common excavation material. Borrow Excavation item number 208.0100

STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)				Cumulative Vol (CY)				Mass Ordinate				
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	EBS	Cut	Expanded Fill	Expanded EBS Backfill	Reduced EBS In Fill					
									Note 1	Note 2	Note 3		1.00	1.25	1.30	0.80				Note 8	
10+68.00	1068.00	-	0.00	0	0.00	0	0	0	0.0	0.0	0.0	0	0	0	0	0	0	0	Notes:		
10+86.72	1086.72	18.72	46.06	12.83	0.53	0	0	0	16.0	4.4	0.2	0	16	0	0	0	11	1 - Cut	Cut includes Salvaged/Unusable Pavement material		
11+00.00	1100.00	13.28	41.50	12.83	0.34	0	0	0	21.5	6.3	0.2	0	38	1	0	0	26	2 - Salvaged/Unusable Pavement Material			
11+11.70	1111.70	11.70	38.88	12.83	77.88	0	0	0	17.4	5.6	16.9	0	55	22	0	0	17	3 - Fill	This does not show up in cross sections		
11+15.95	1115.95	4.25	37.58	12.83	83.96	0	0	0	6.0	2.0	12.7	0	61	38	0	0	5	4 - Expanded Marsh Borrow	Does not include Unusable Pavement Exc volume	Note 4 - Select one based on input dialog selection	
11+36.68	1136.68	20.73	33.54	12.83	90.82	0	0	0	27.3	9.9	67.1	0	88	121	0	0	-61	5 - Expanded EBS	Will be backfilled with Granular Backfill (or Cut, or Borrow)	Note 5 - Select one based on input dialog selection	
11+40.95	1140.95	4.27	33.00	12.83	86.93	0	0	0	5.3	2.0	14.1	0	93	139	0	0	-76	6 - Reduced Marsh in Fill	Will be backfilled with Granular Backfill (or Cut, or Borrow)	Note 6 - If excavated Marsh can be used in Fill	
11+50.00	1150.00	9.05	32.44	12.83	82.77	0	0	0	11.0	4.3	28.4	0	104	175	0	0	-105	7 - Reduced EBS in Fill	Reduced Marsh Excavation that can be used in Fill	Note 7 - If excavated EBS can be used in Fill	
11+65.91	1165.91	15.91	33.40	12.83	67.04	0	0	0	19.4	7.6	44.1	0	124	230	0	0	-148				
12+00.00	1200.00	34.09	26.19	12.83	49.25	0	0	0	37.6	16.2	73.4	0	161	322	0	0	-218				
BRIDGE	1237.34	37.34	0.00	0.00	0.00	0	0	0	18.1	8.9	34.1	0	180	364	0	0	-252				
BRIDGE	1250.00	12.66	0.00	0.00	0.00	0	0	0	0.0	0.0	0.0	0	180	364	0	0	-252				
BRIDGE	1300.00	50.00	0.00	0.00	0.00	0	0	0	0.0	0.0	0.0	0	180	364	0	0	-252				
BRIDGE	1350.00	50.00	0.00	0.00	0.00	0	0	0	0.0	0.0	0.0	0	180	364	0	0	-252				
BRIDGE	1360.24	10.24	0.00	0.00	0.00	0	0	0	0.0	0.0	0.0	0	180	364	0	0	-252				
14+00.00	1400.00	39.76	29.44	12.83	11.45	0	0	0	21.7	9.4	8.4	0	201	375	0	0	-250				
14+18.67	1418.67	18.67	29.45	12.83	14.29	0	0	0	20.4	8.9	8.9	0	222	386	0	0	-250				
14+43.62	1443.62	24.95	28.40	12.83	18.48	0	0	0	26.7	11.9	15.1	0	248	405	0	0	-254				
14+50.00	1450.00	6.38	28.48	12.83	20.14	0	0	0	6.7	3.0	4.6	0	255	410	0	0	-256	8 - Mass Ordinate	If Marsh or EBS to be backfilled with Cut or Borrow: [(Cut + Marsh Exc + EBS) - ((Fill - Reduced Marsh in Fill) - (Reduced EBS in Fill) - Expanded Rock) * Fill Factor)]	Note 8 - Select one based on mass haul input dialog selection. EBS and Marsh Exc used outside 1:1 in fill slopes	
14+68.61	1468.61	18.61	29.06	12.83	23.24	0	0	0	19.8	8.8	15.0	0	275	429	0	0	-263				
15+00.00	1500.00	31.39	32.38	12.83	23.55	0	0	0	35.7	14.9	27.2	0	311	463	0	0	-277				
15+50.00	1550.00	50.00	38.97	12.83	5.07	0	0	0	66.1	23.8	26.5	0	377	496	0	0	-267	8 - Mass Ordinate	If Marsh and EBS to be backfilled with Granular: [(Cut + EBS + Marsh Exc) - ((Fill - (Reduced Marsh in Fill) - (Reduced EBS in Fill) - (Expanded Rock)) * Fill Factor))]	EBS and Marsh Exc used outside 1:1 in fill slopes	
15+60.00	1560.00	10.00	12.73	0.00	3.44	0	0	0	9.6	2.4	1.6	0	386	498	0	0	-262				
15+87.00	1587.00	27.00	11.46	0.00	1.63	0	0	0	12.1	0.0	2.5	0	398	501	0	0	-253				
16+00.00	1600.00	13.00	10.40	0.00	1.68	0	0	0	5.3	0.0	0.8	0	404	502	0	0	-249				
16+12.00	1612.00	12.00	6.50	0.00	3.00	0	0	0	3.8	0.0	1.0	0	407	504	0	0	-247	8 - Mass Ordinate	If Marsh and EBS to be backfilled with Granular: [(Cut) - ((Fill - Expanded Rock) * Fill Factor))]	Marsh and EBS are not usable outside the 1:1 slopes	
16+37.00	1637.00	25.00	5.26	0.00	3.98	0	0	0	5.4	0.0	3.2	0	413	508	0	0	-245				
16+50.00	1650.00	13.00	4.85	0.00	3.99	0	0	0	2.4	0.0	1.9	0	415	510	0	0	-245	8 - Mass Ordinate	If Marsh and EBS to be backfilled with Cut or Borrow: [(Cut) - ((Fill - Expanded Rock) * Fill Factor))]	Marsh and EBS are not usable outside the 1:1 slopes	
17+53.00	1753.00	103.00	0.00	0.00	0.00	0	0	0	9.2	0.0	7.6	0	425	520	0	0	-245				
Approach 1 Totals									180	67	291	0									
Approach 2 Totals									245	83	124	0									
Column totals									425	150	416	0									

PROJECT NO: 3831-00-71

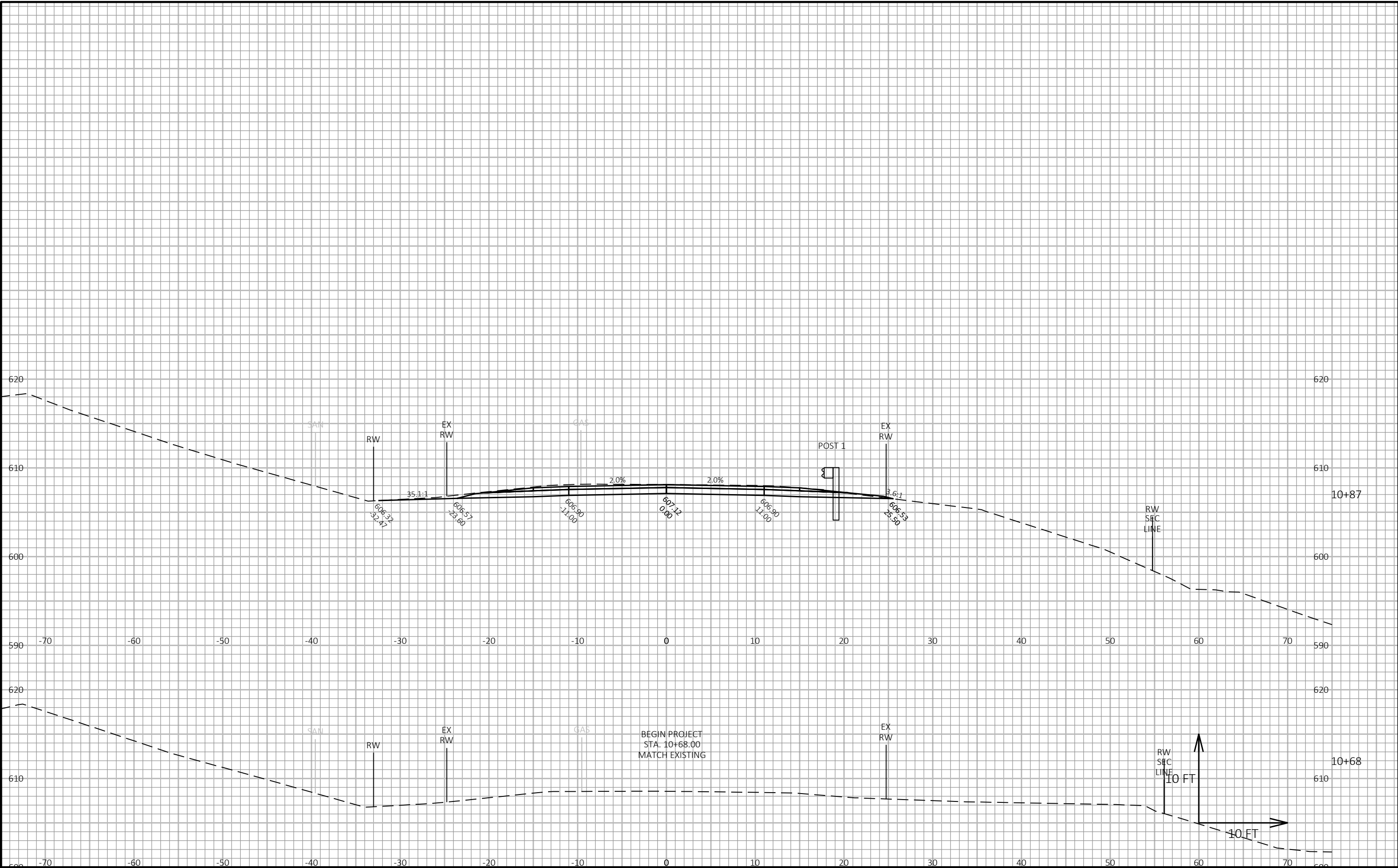
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COUNTY: KENOSHA

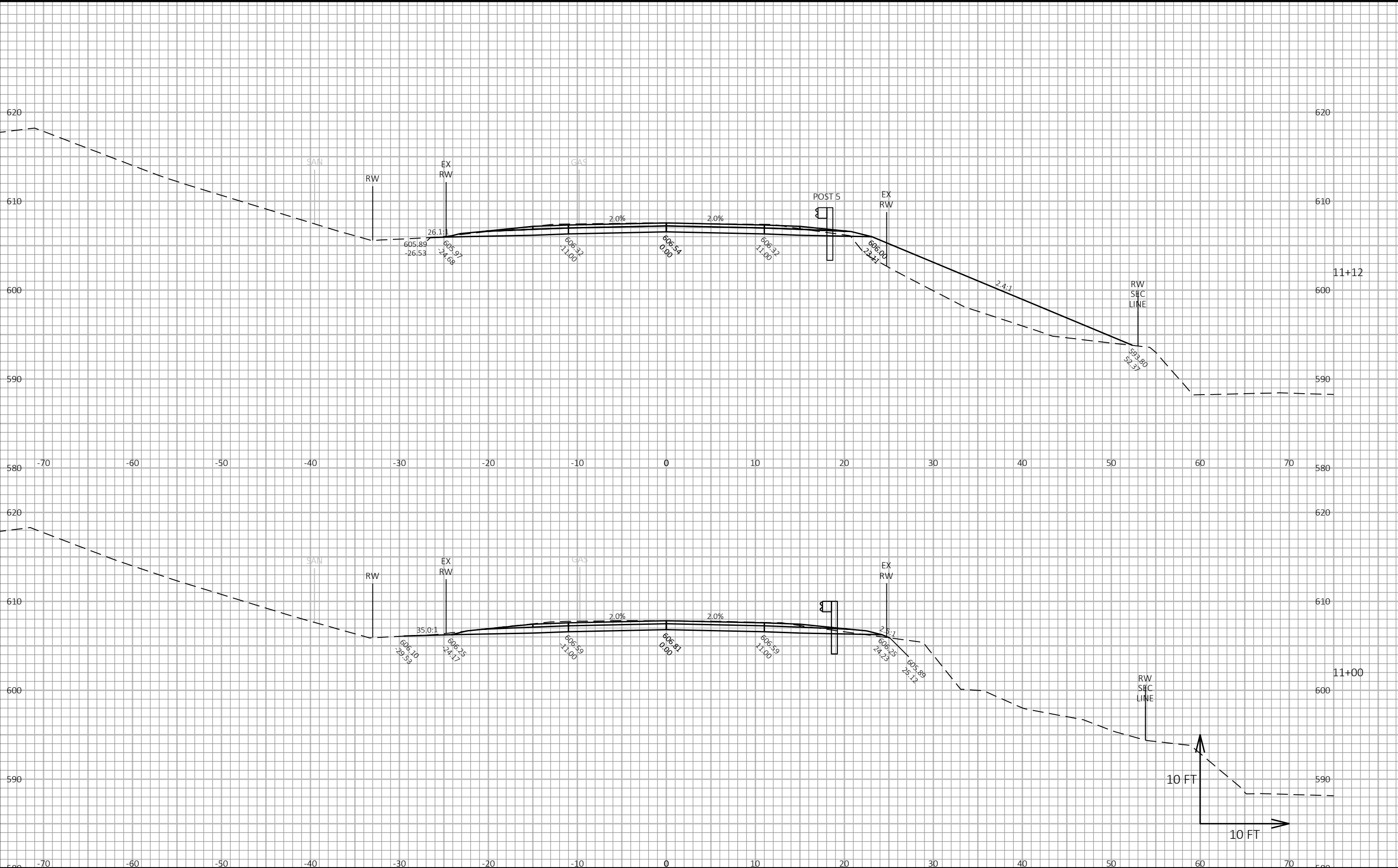
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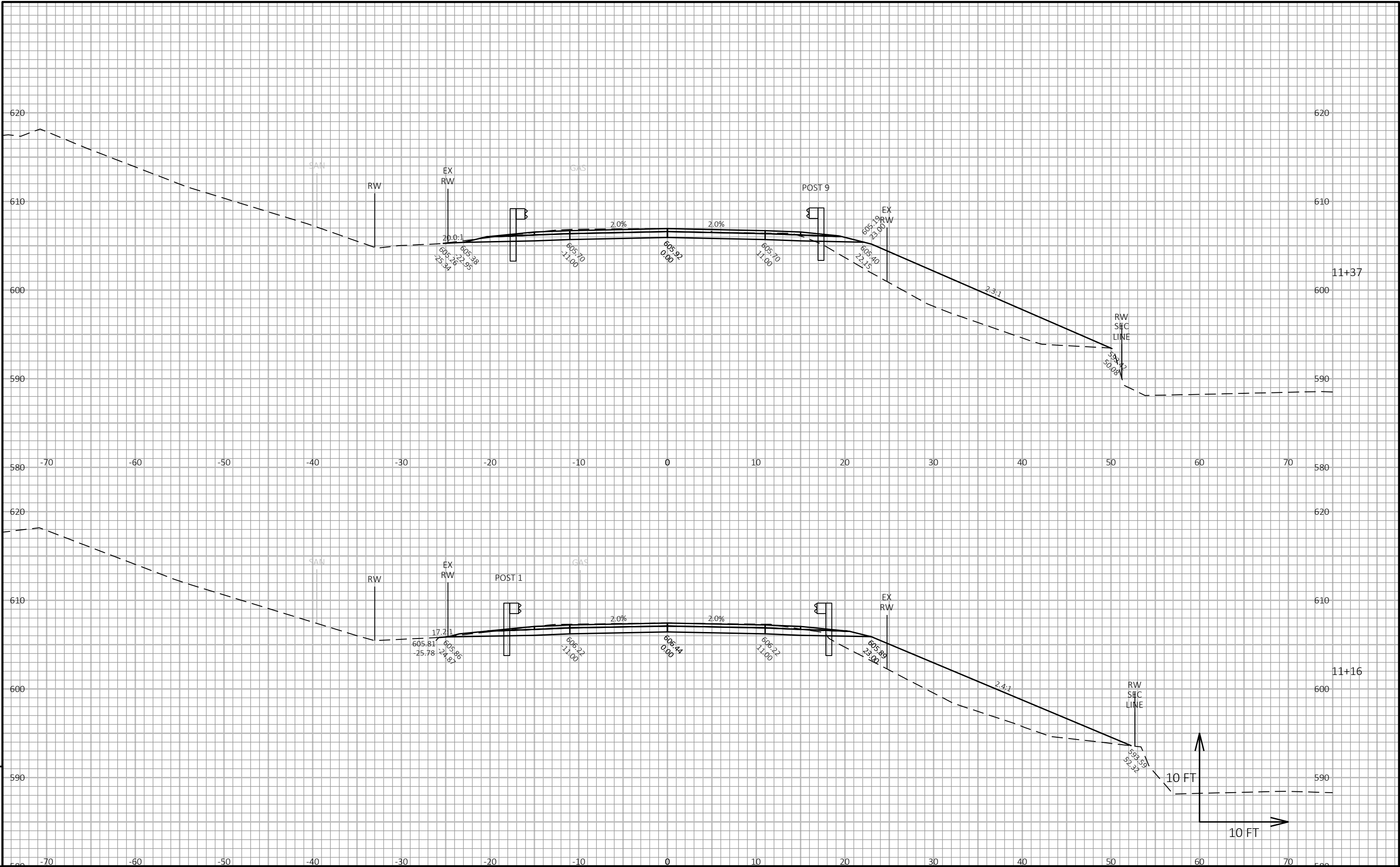
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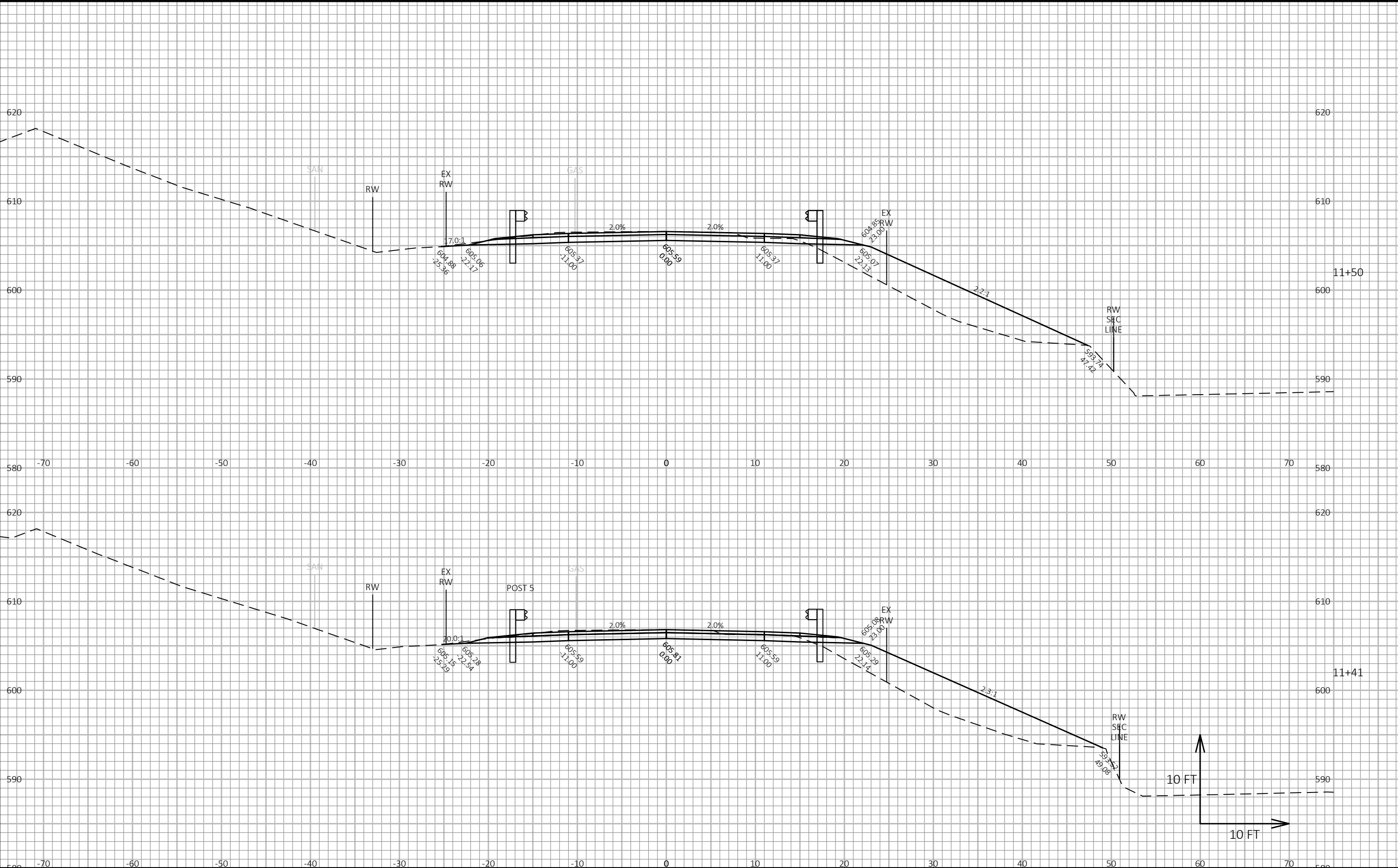
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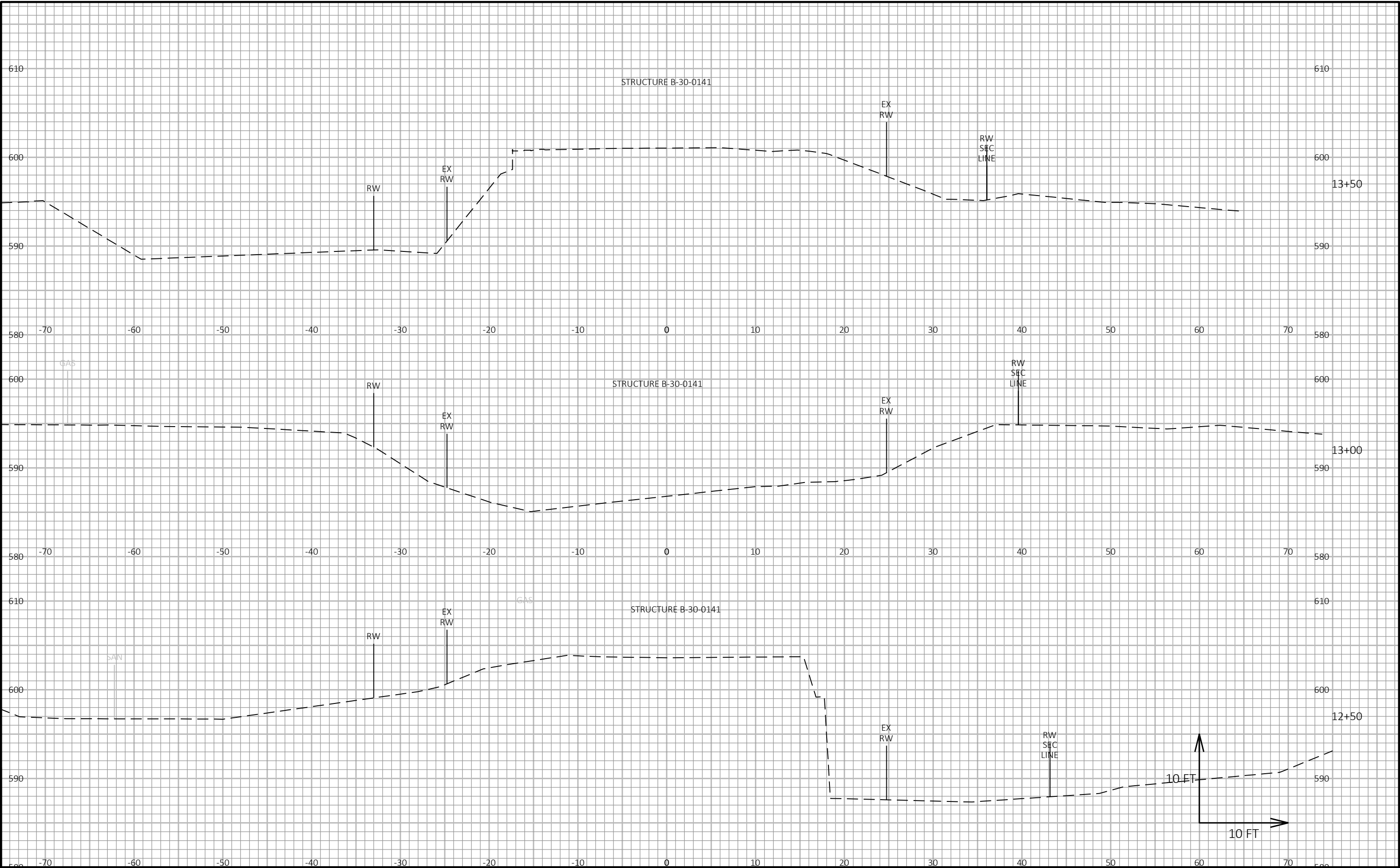


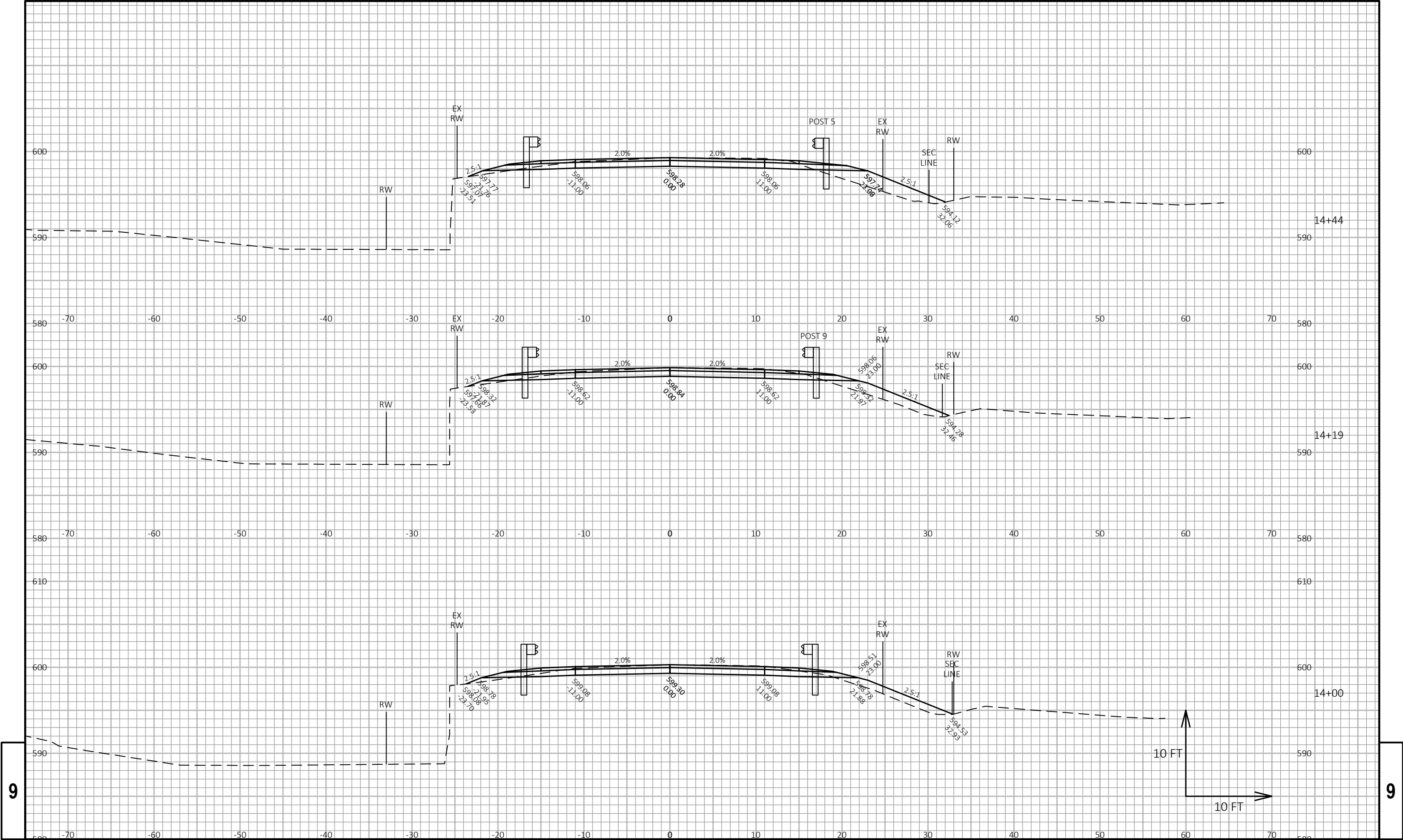
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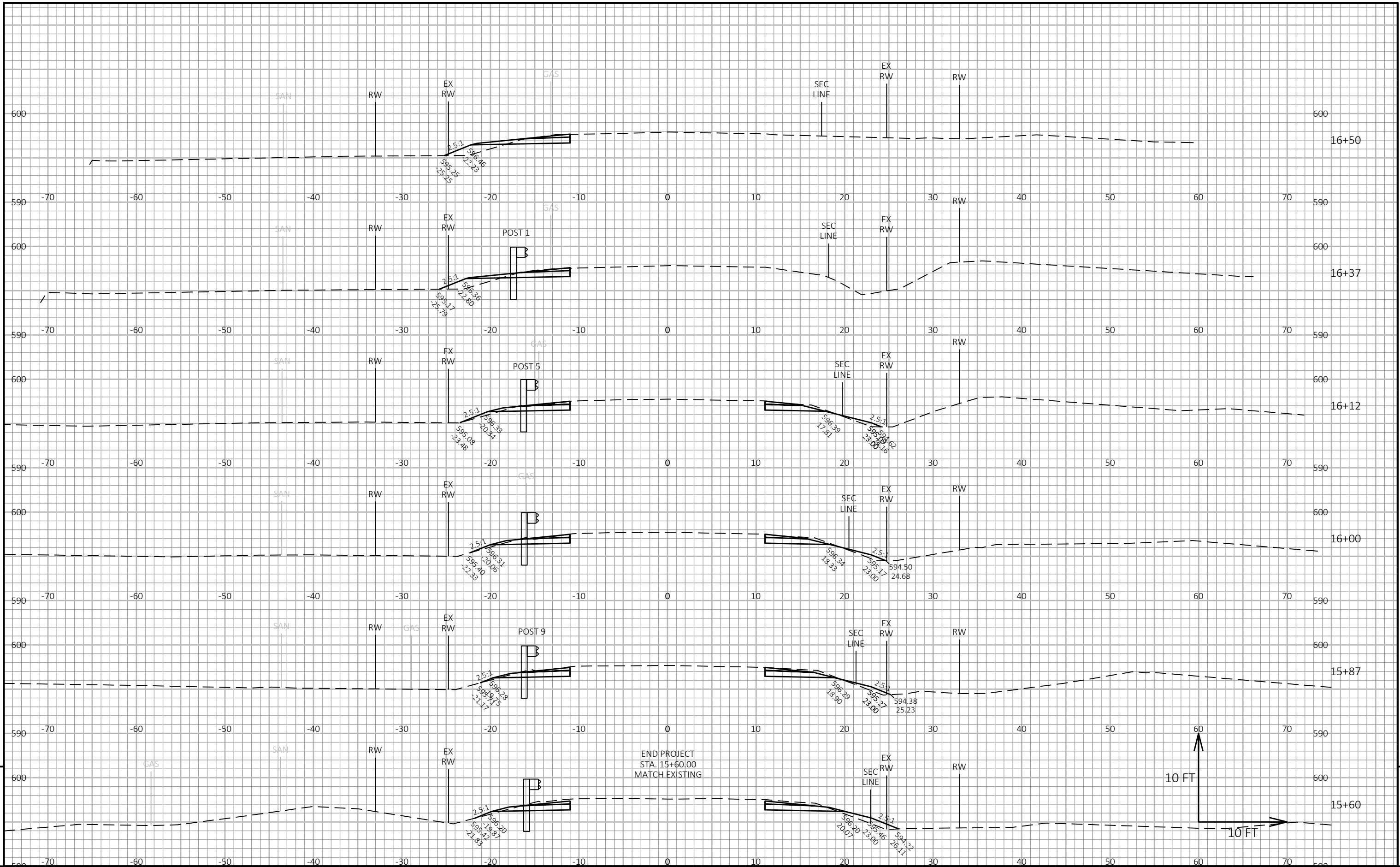












Notes



Wisconsin Department of Transportation

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