

WIS MAR 10, 2020

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 132

# STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

## V IOLA, MAIN STREET

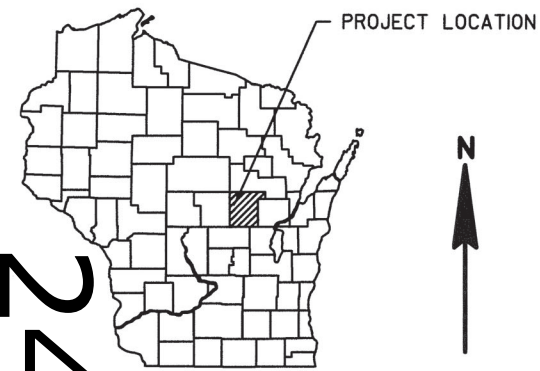
S BR LITTLE WOLF, B-68-0133

STH 49

WAUPACA COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
6270-00-74		

STATE PROJECT NUMBER  
6270-00-74



24

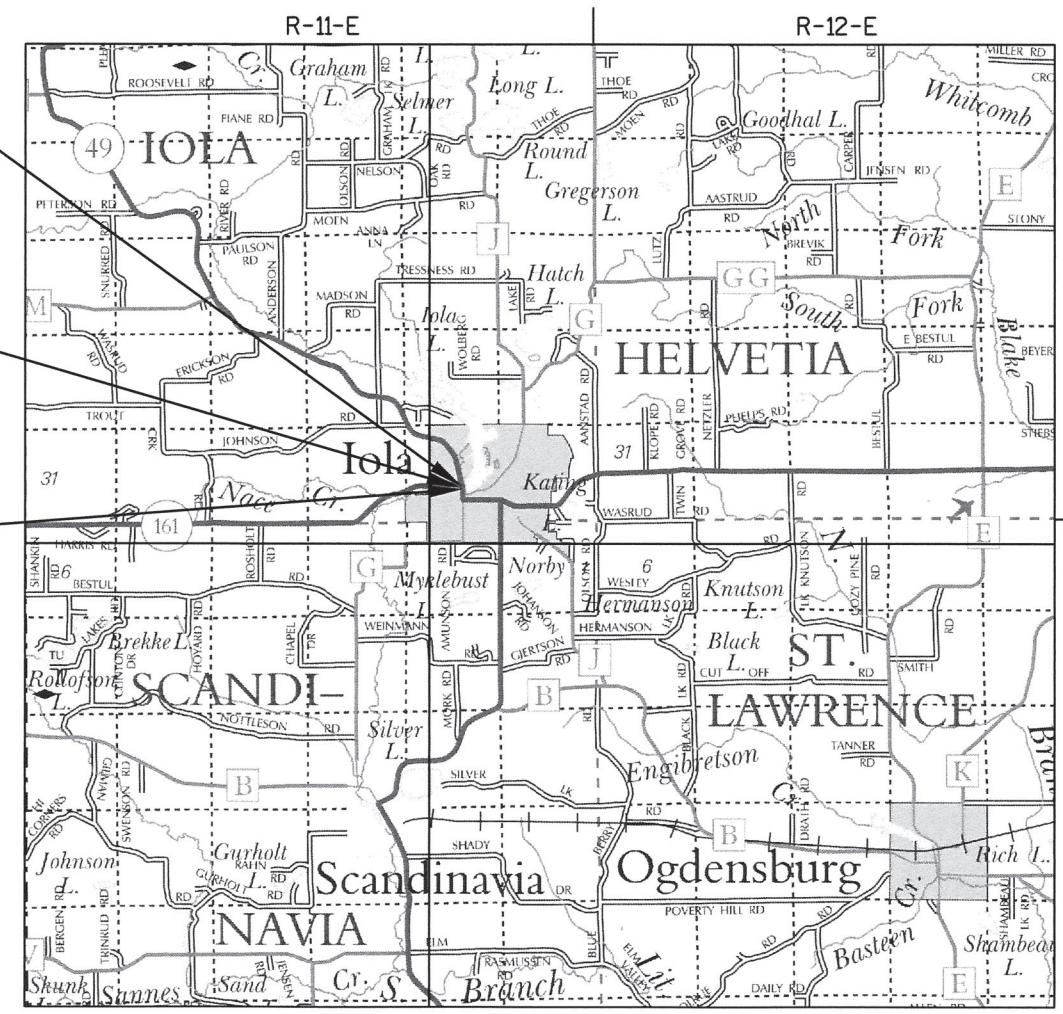
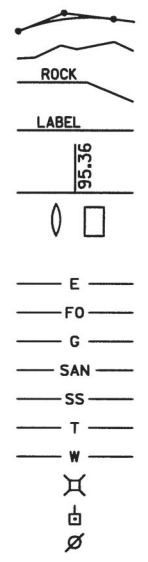
DESIGN DESIGNATION

A.A.D.T. 2018	=	4,600
A.A.D.T. 2038	=	5,900
D.H.V.	=	555
D.D.	=	59/41
T.	=	6.6%
DESIGN SPEED	=	30 MPH
ESALS	=	868,700

CONVENTIONAL SYMBOLS

- PLAN
- CORPORATE LIMITS
- PROPERTY LINE
- LOT LINE
- LIMITED HIGHWAY EASEMENT
- EXISTING RIGHT OF WAY
- PROPOSED OR NEW R/W LINE
- SLOPE INTERCEPT
- REFERENCE LINE
- EXISTING CULVERT
- PROPOSED CULVERT (Box or Pipe)
- COMBUSTIBLE FLUIDS
- MARSH AREA
- WOODED OR SHRUB AREA

- PROFILE
- GRADE LINE
- ORIGINAL GROUND
- MARSH OR ROCK PROFILE (To be noted as such)
- SPECIAL DITCH
- GRADE ELEVATION
- CULVERT (Profile View)
- UTILITIES
- ELECTRIC
- FIBER OPTIC
- GAS
- SANITARY SEWER
- STORM SEWER
- TELEPHONE
- WATER
- UTILITY PEDESTAL
- POWER POLE
- TELEPHONE POLE



END PROJECT 6270-00-74  
STA 11+50.00

STRUCTURE B-68-0133

BEGIN PROJECT 6270-00-74  
STA 9+28.00  
Y = 397,095.145  
X = 524,996.245

LAYOUT  
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.042 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, WAUPACA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. ELEVATIONS ON THE PLAN ARE REFERENCED TO NAVD 88.

ORIGINAL PLANS PREPARED BY

**AECOM**

WISCONSIN PROFESSIONAL ENGINEER

RYAN N. BARZ  
E-37634  
AMHERST  
WI

10/21/19 (Date) [Signature] (Signature)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AECOM TECHNICAL SERVICES
Designer	AECOM TECHNICAL SERVICES
Project Manager	WENDY ARNESON
Regional Examiner	CHERYL SIMON
Regional Supervisor	MICHAEL KRETSCHMER

APPROVED FOR THE DEPARTMENT

DATE: 10/22/19 [Signature] (Signature)

PROJECT ID: 6270-00-74

COUNTY: WAUPACA

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE AND IS NOT SHOWN ON THE CROSS SECTIONS. IF EBS IS REQUIRED, IT SHALL BE MEASURED AND PAID FOR AS EXCAVATION COMMON. LOCATION FOR EBS WILL BE DETERMINED BY THE ENGINEER.

THE WISCONSIN DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR AN ALUMINUM MONUMENT TO SET IN THE STRUCTURE AS DESIGNATED BY THE ENGINEER.

**RUNOFF COEFFICIENT TABLE**

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.585 ACRES  
 TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.294 ACRES

UTILITY CONTACTS

ALLIANT ENERGY (ELECTRIC)  
 ATTN: SCOTT FISHER  
 4040 2ND STREET  
 AMHERST JCT., WI 54407  
 715-824-3510 (OFFICE)  
 715-572-0569 (MOBILE)  
 SCOTTFISHER@ALLIANTENERGY.COM

ALLIANT ENERGY (GAS/PETROLEUM)  
 ATTN: SCOTT FISHER  
 4040 2ND STREET  
 AMHERST JCT., WI 54407  
 715-824-3510 (OFFICE)  
 715-572-0569 (MOBILE)  
 SCOTTFISHER@ALLIANTENERGY.COM

OTHER CONTACTS

DEPARTMENT OF NATURAL RESOURCES  
 ATTN: CASEY JONES  
 473 GRIFFITH DRIVE  
 WISCONSIN RAPIDS, WI 54494  
 715-421-7867  
 CASEY.JONES@WISCONSIN.GOV

VILLAGE OF IOLA (WATER)  
 ATTN: GLEN TETZLAFF  
 PO BOX 336  
 IOLA, WI 54954  
 715-495-2612 (OFFICE)  
 715-281-5146 (MOBILE)  
 IOLAWWTP@TDS.NET

VILLAGE OF IOLA (SEWER)  
 ATTN: GLEN TETZLAFF  
 PO BOX 336  
 IOLA, WI 54954  
 715-495-2612 (OFFICE)  
 715-281-5146 (MOBILE)  
 IOLAWWTP@TDS.NET

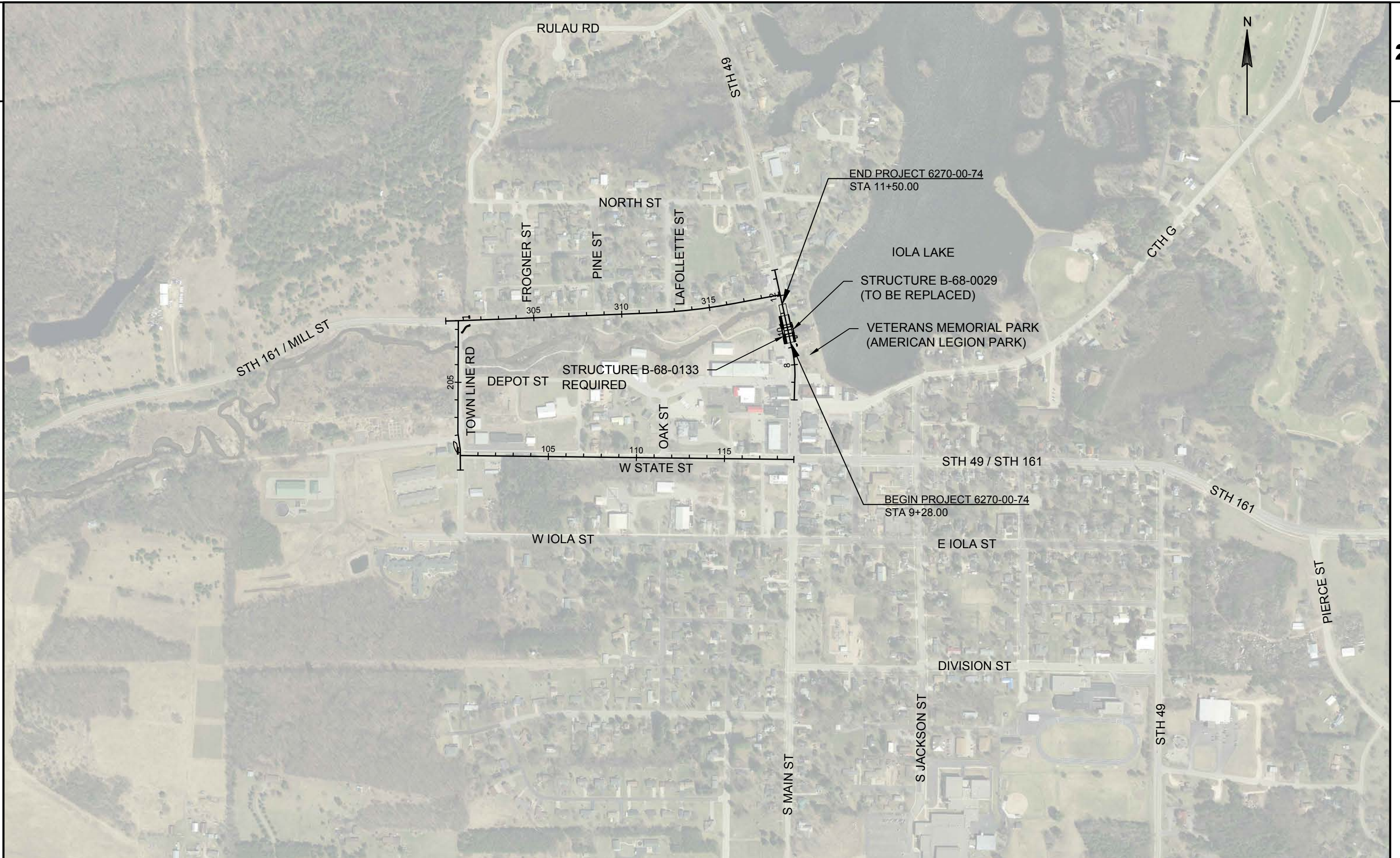
MEDIACOM WISCONSIN LLC (COMMUNICATION)  
 ATTN: CRAIG EGGERT  
 1240 HIGHWAY 52 S  
 CHATFIELD, MN 55923  
 563-419-5160 (OFFICE/MOBILE)  
 CEGGERT@MEDIACOMCC.COM

AMHERST TELEPHONE COMPANY (COMMUNICATION)  
 ATTN: TOM IVERSON  
 120 MILL STREET  
 PO BOX 279  
 AMHERST, WI 54406  
 715-824-2006 (OFFICE)  
 715-572-5630 (MOBILE)  
 TIVERSON@TVALLEY.COM.COM

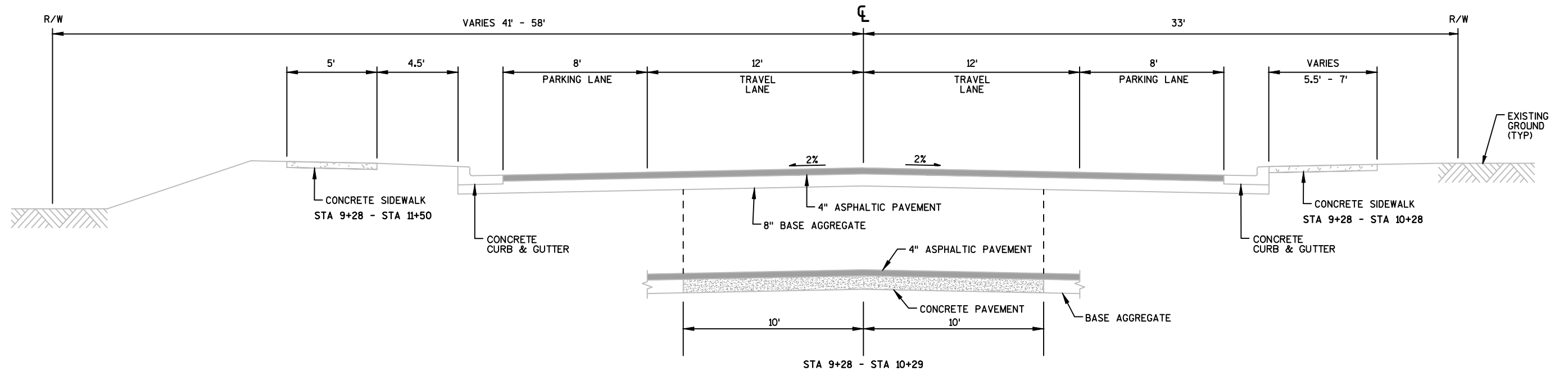
TDS TELECOM (COMMUNICATION)  
 ATTN: JEFF SHAW  
 202 OGDEN STREET  
 MEDFORD, WI 54451  
 715-748-6970 (OFFICE/MOBILE)  
 JEFF.SHAW@TDSTELECOM.COM





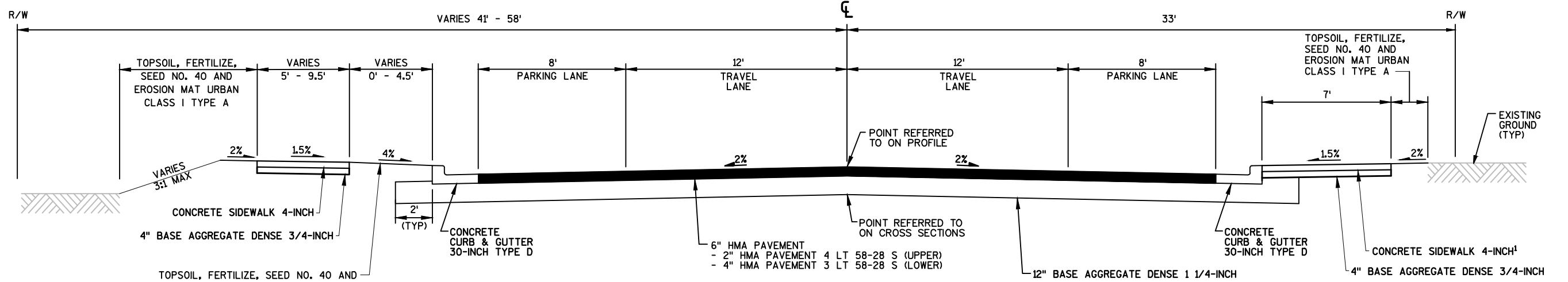






**TYPICAL EXISTING SECTION - STH 49**

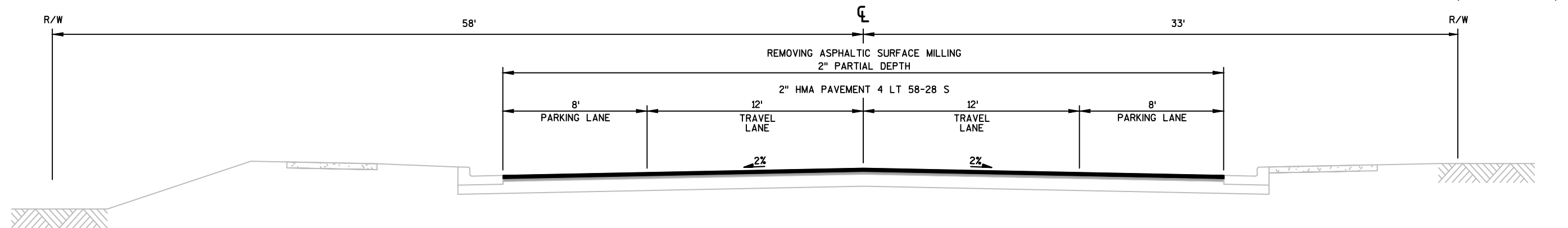
STA 9+28.00 - STA 9+64.41  
STA 10+31.58 - STA 11+50.00



**TYPICAL FINISHED SECTION - STH 49**

STA 9+28.00 - STA 9+64.41  
STA 10+31.58 - STA 11+50.00

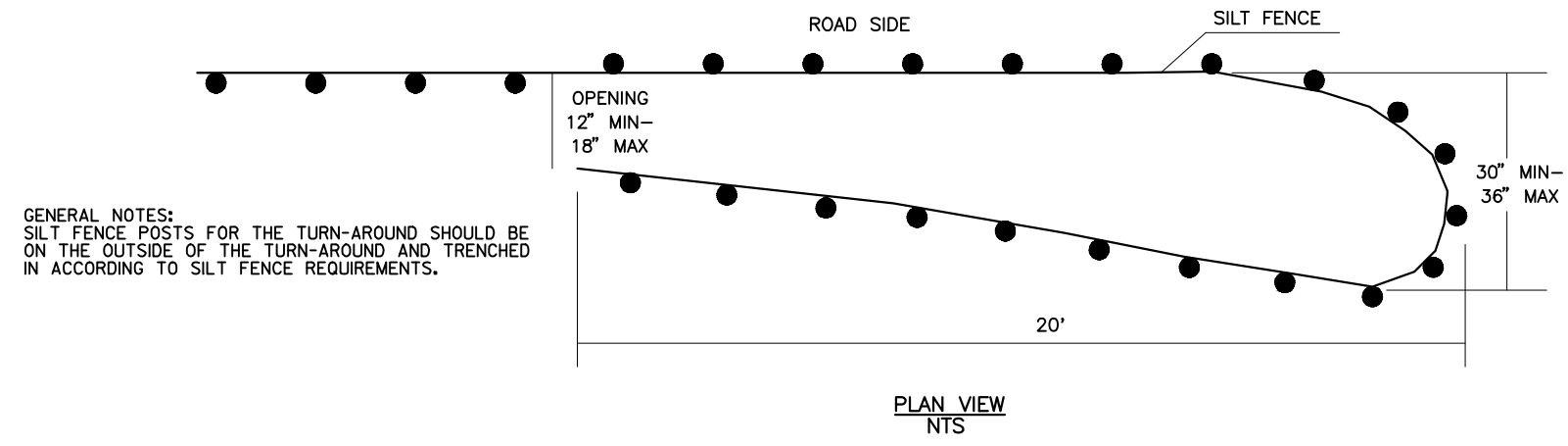
**NOTE:**  
1 - CONCRETE SIDEWALK 6-INCH AND 6" BASE AGGREGATE DENSE 1 1/4-INCH FROM STA 9+45, RT TO STA 9+60, RT



**TYPICAL FINISHED SECTION - STH 49**

STA 10+85.00 - STA 11+50.00





GENERAL NOTES:  
SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS.

TEMPORARY SMALL ANIMAL TURN-AROUND DETAIL



BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
5	201+58.1T	SE FLANGE (BURY) BOLT ON HYDRANT	948.09

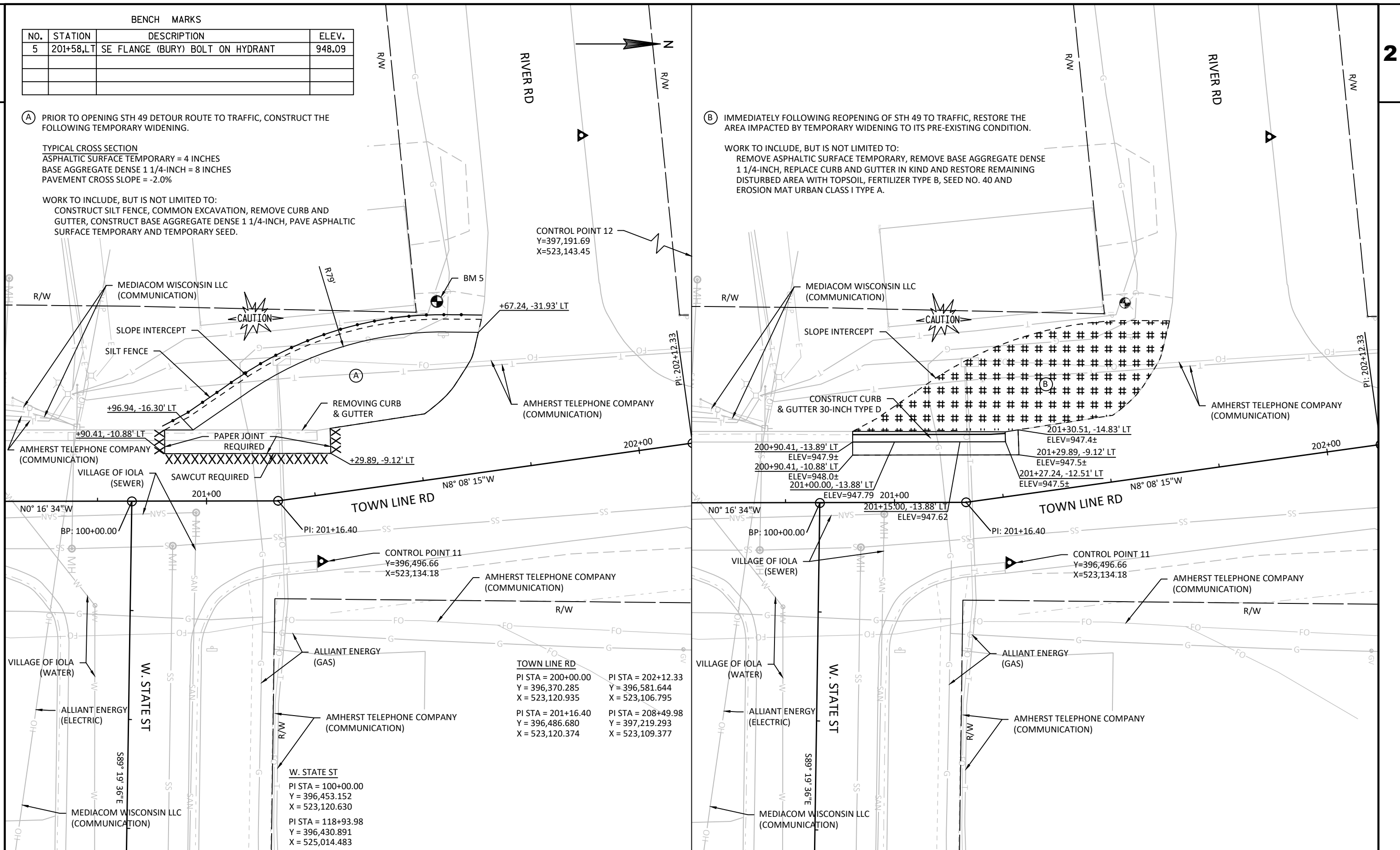
(A) PRIOR TO OPENING STH 49 DETOUR ROUTE TO TRAFFIC, CONSTRUCT THE FOLLOWING TEMPORARY WIDENING.

(B) IMMEDIATELY FOLLOWING REOPENING OF STH 49 TO TRAFFIC, RESTORE THE AREA IMPACTED BY TEMPORARY WIDENING TO ITS PRE-EXISTING CONDITION.

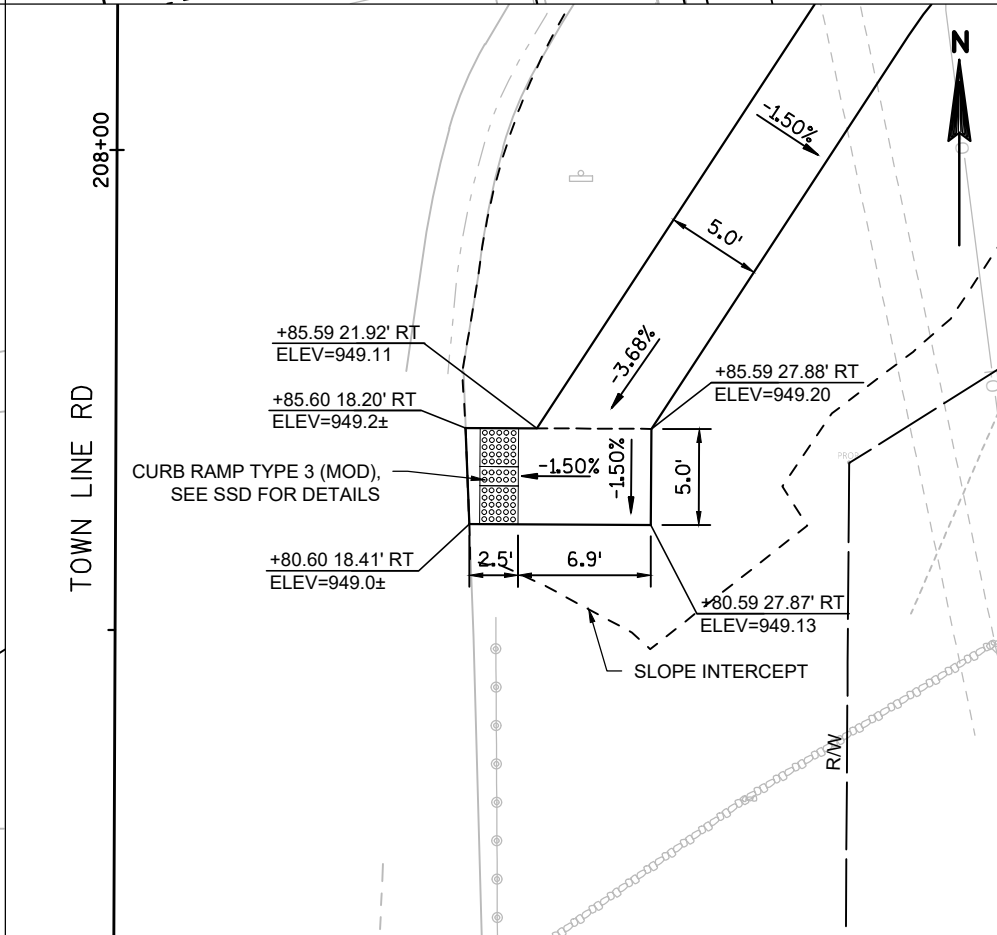
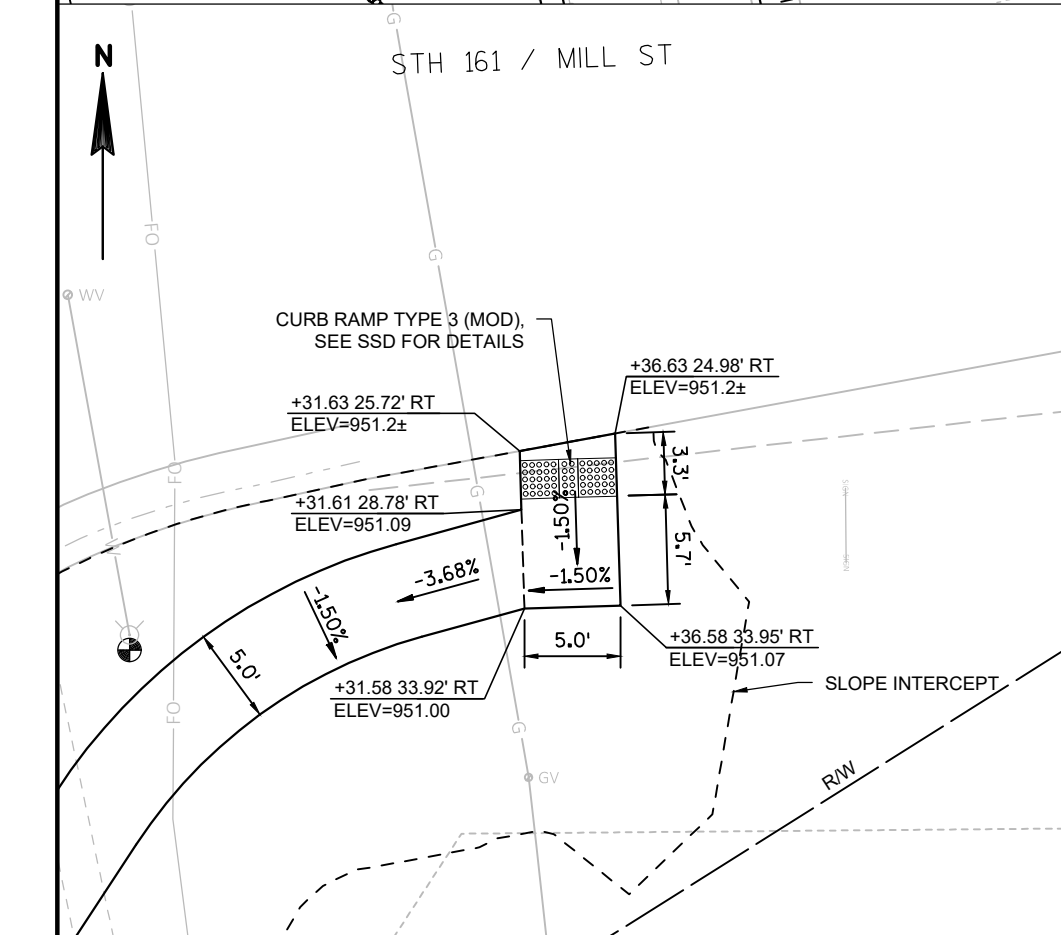
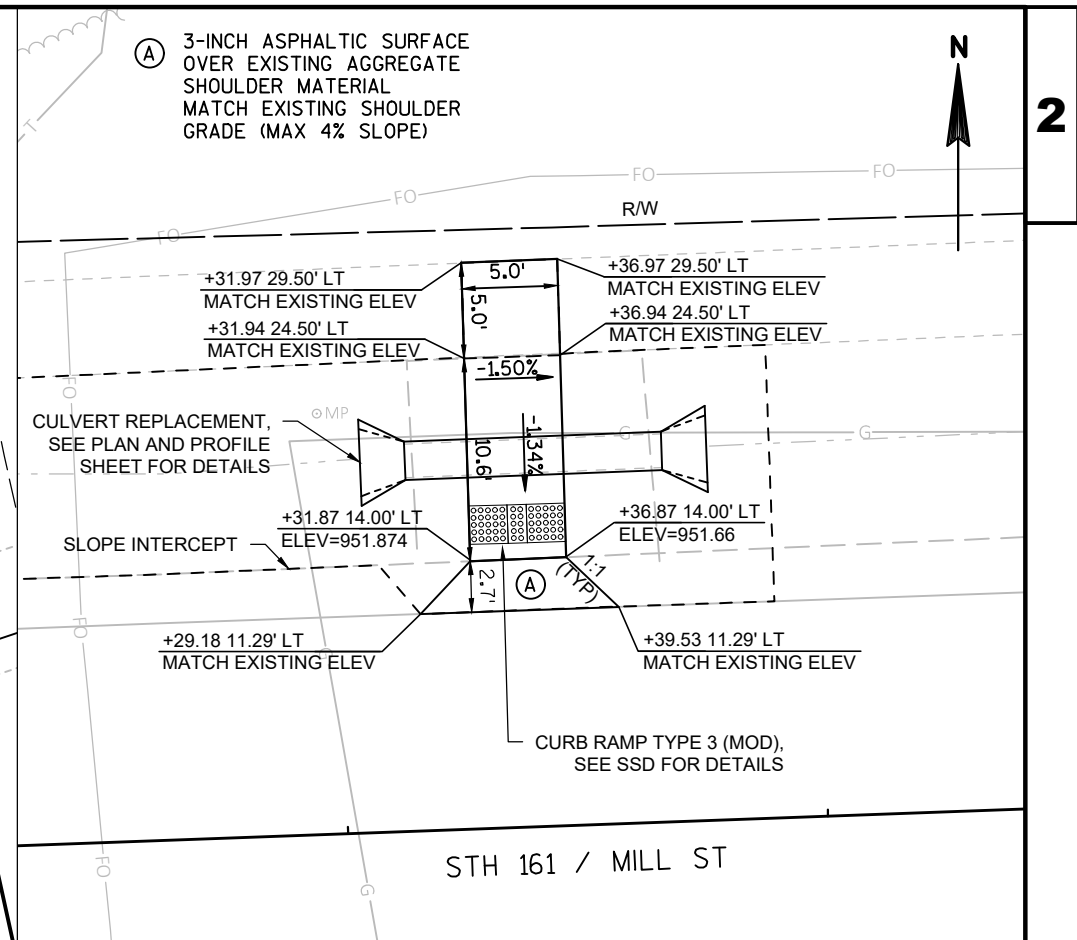
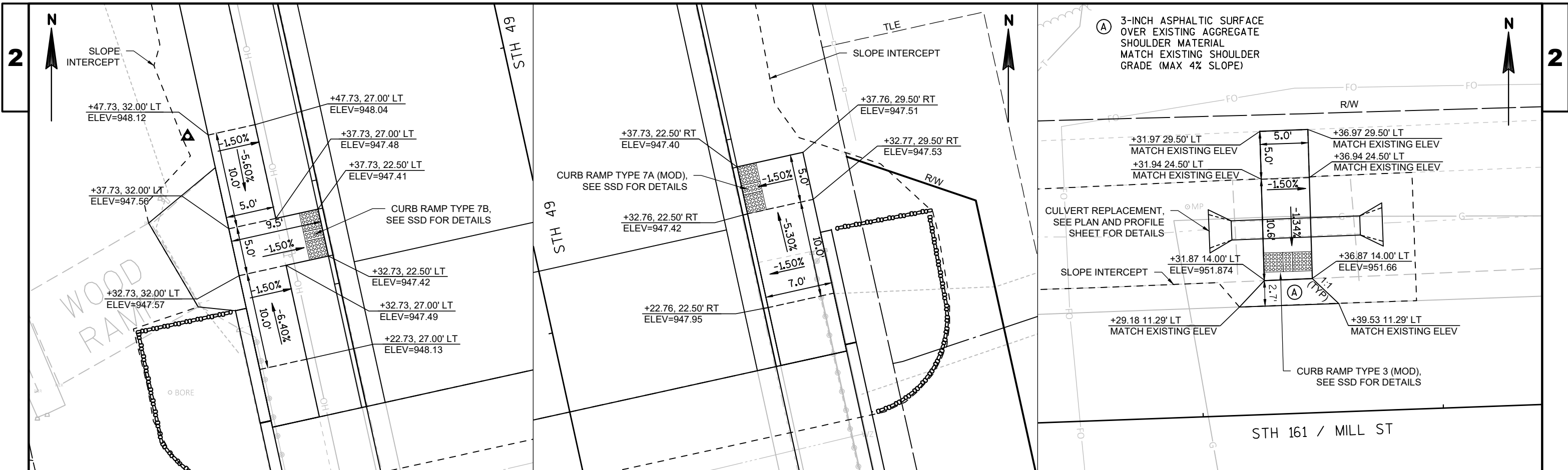
TYPICAL CROSS SECTION  
 ASPHALTIC SURFACE TEMPORARY = 4 INCHES  
 BASE AGGREGATE DENSE 1 1/4-INCH = 8 INCHES  
 PAVEMENT CROSS SLOPE = -2.0%

WORK TO INCLUDE, BUT IS NOT LIMITED TO:  
 CONSTRUCT SILT FENCE, COMMON EXCAVATION, REMOVE CURB AND GUTTER, CONSTRUCT BASE AGGREGATE DENSE 1 1/4-INCH, PAVE ASPHALTIC SURFACE TEMPORARY AND TEMPORARY SEED.

WORK TO INCLUDE, BUT IS NOT LIMITED TO:  
 REMOVE ASPHALTIC SURFACE TEMPORARY, REMOVE BASE AGGREGATE DENSE 1 1/4-INCH, REPLACE CURB AND GUTTER IN KIND AND RESTORE REMAINING DISTURBED AREA WITH TOPSOIL, FERTILIZER TYPE B, SEED NO. 40 AND EROSION MAT URBAN CLASS I TYPE A.






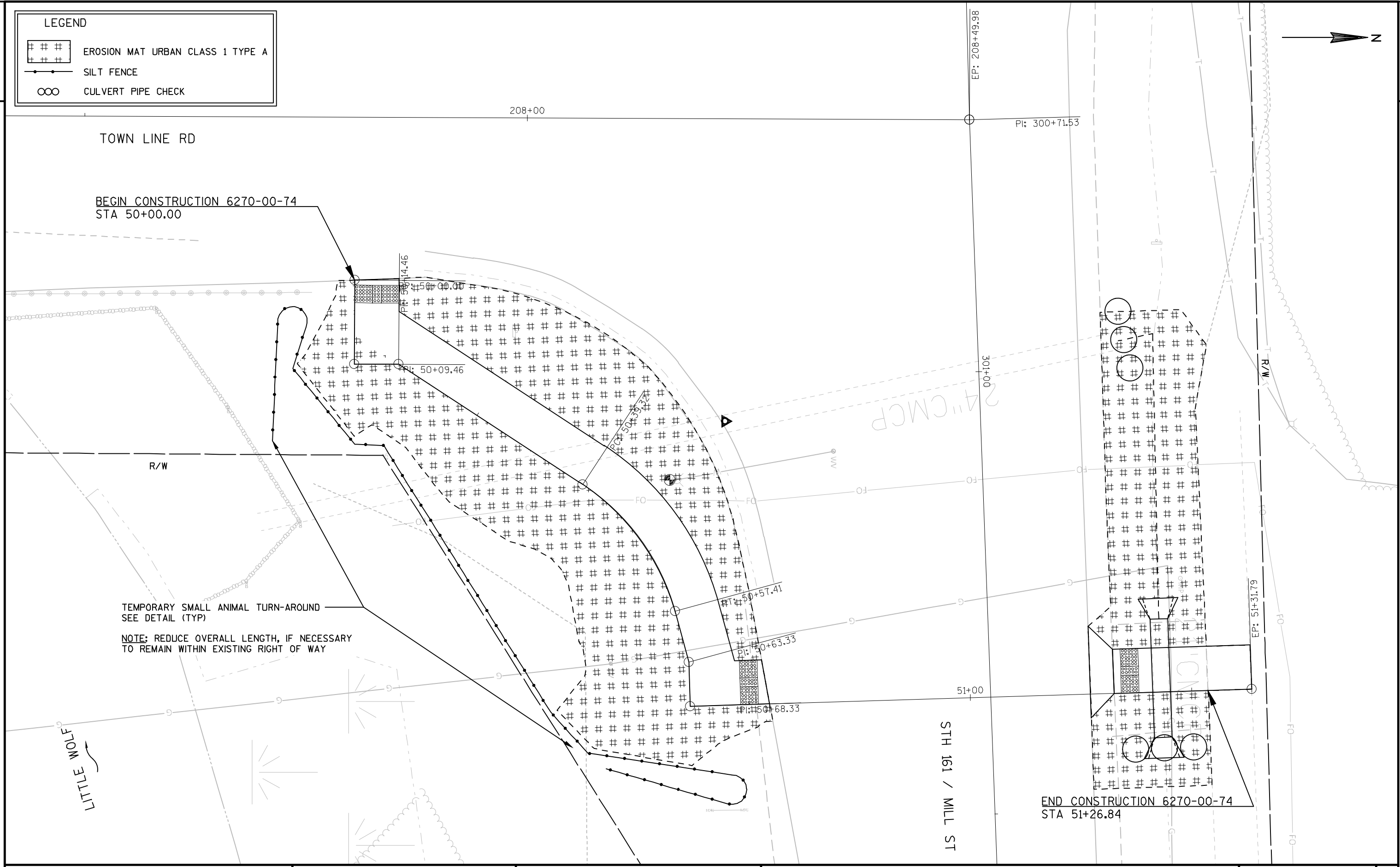






**LEGEND**

-  EROSION MAT URBAN CLASS 1 TYPE A
-  SILT FENCE
-  CULVERT PIPE CHECK



TOWN LINE RD

BEGIN CONSTRUCTION 6270-00-74  
STA 50+00.00

R/W

TEMPORARY SMALL ANIMAL TURN-AROUND  
SEE DETAIL (TYP)






NOTE: REDUCE OVERALL LENGTH, IF NECESSARY  
TO REMAIN WITHIN EXISTING RIGHT OF WAY

LITTLE WOLF

STH 161 / MILL ST

END CONSTRUCTION 6270-00-74  
STA 51+26.84

**LEGEND**

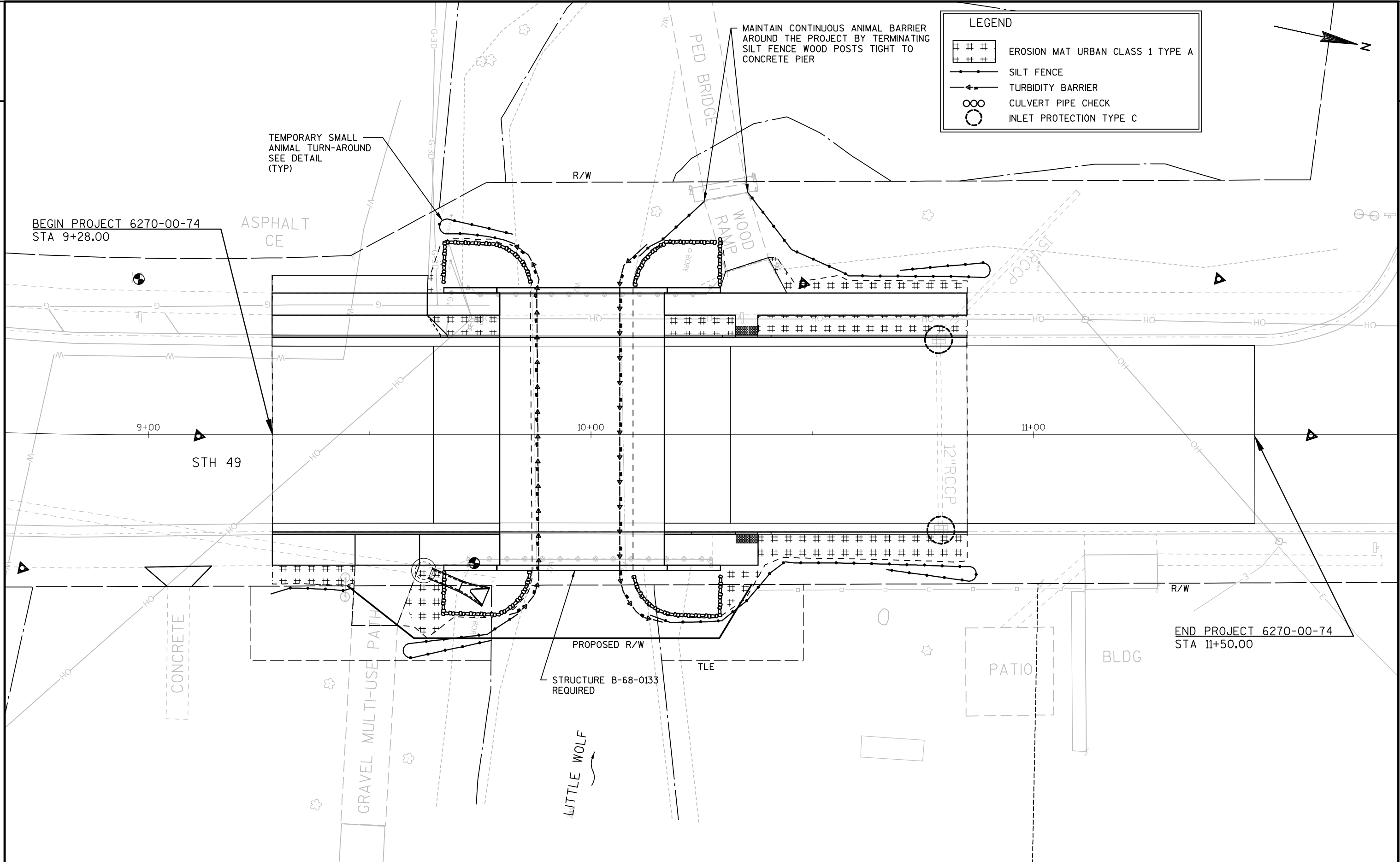
-  EROSION MAT URBAN CLASS 1 TYPE A
-  SILT FENCE
-  TURBIDITY BARRIER
-  CULVERT PIPE CHECK
-  INLET PROTECTION TYPE C

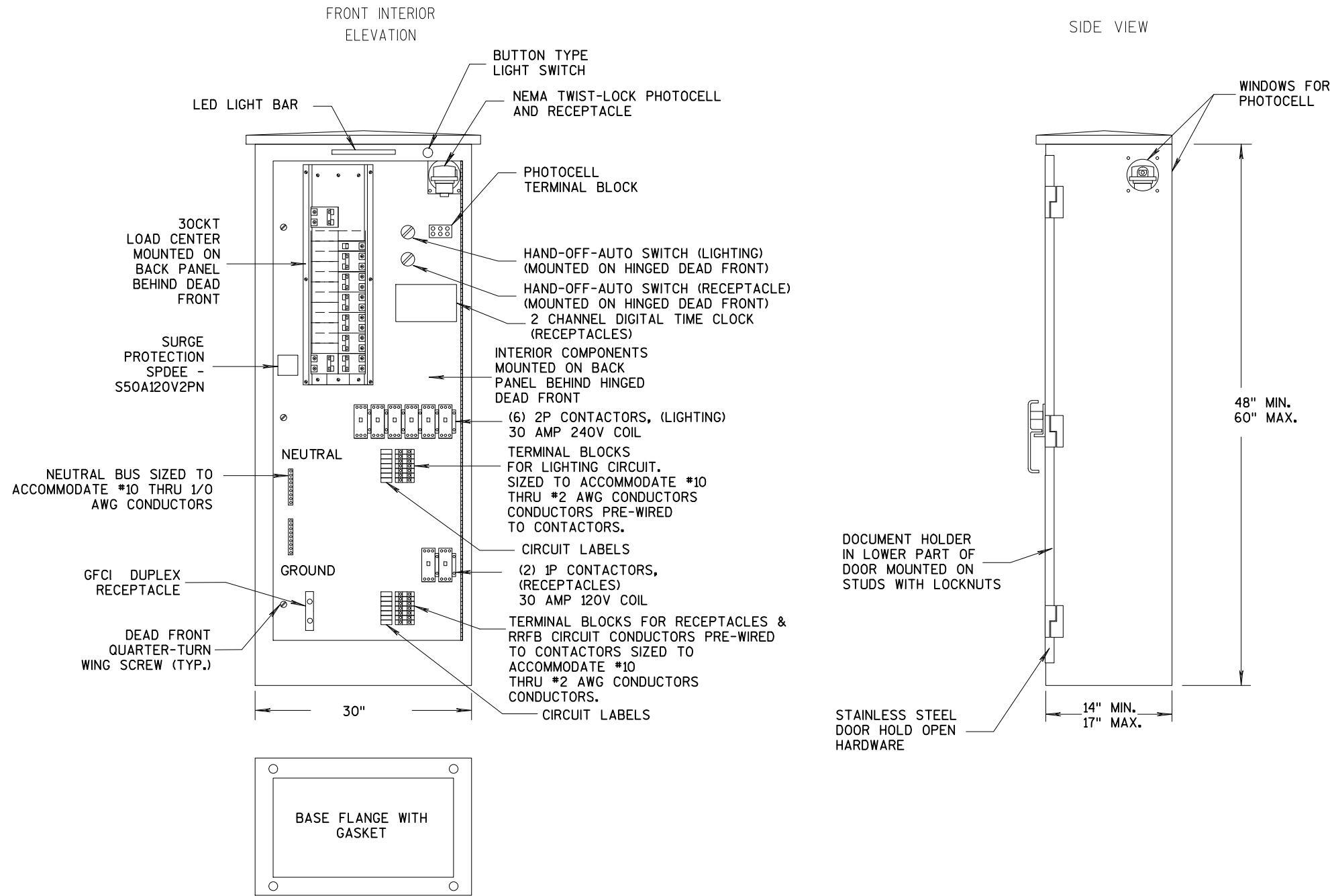
MAINTAIN CONTINUOUS ANIMAL BARRIER  
AROUND THE PROJECT BY TERMINATING  
SILT FENCE WOOD POSTS TIGHT TO  
CONCRETE PIER

TEMPORARY SMALL  
ANIMAL TURN-AROUND  
SEE DETAIL  
(TYP)

BEGIN PROJECT 6270-00-74  
STA 9+28.00

END PROJECT 6270-00-74  
STA 11+50.00





GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

ALL INTERNAL ELECTRICAL COMPONENTS WILL BE PRE-WIRED BY THE CABINET FABRICATOR.

ALL CONDUIT ENTRIES SHALL BE SEALED WITH AN APPROPRIATE DUCT SEALING COMPOUND.

ORIENT PHOTOCELL AWAY FROM AMBIENT LIGHT SOURCES AND ONCOMING TRAFFIC HEADLIGHTS.

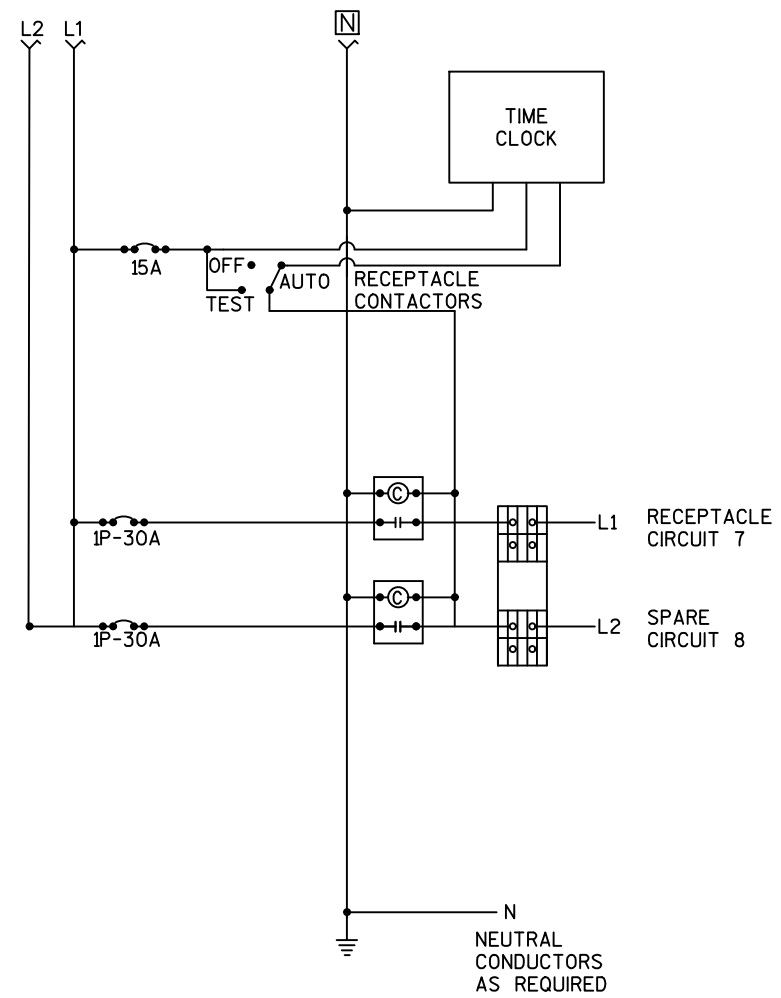
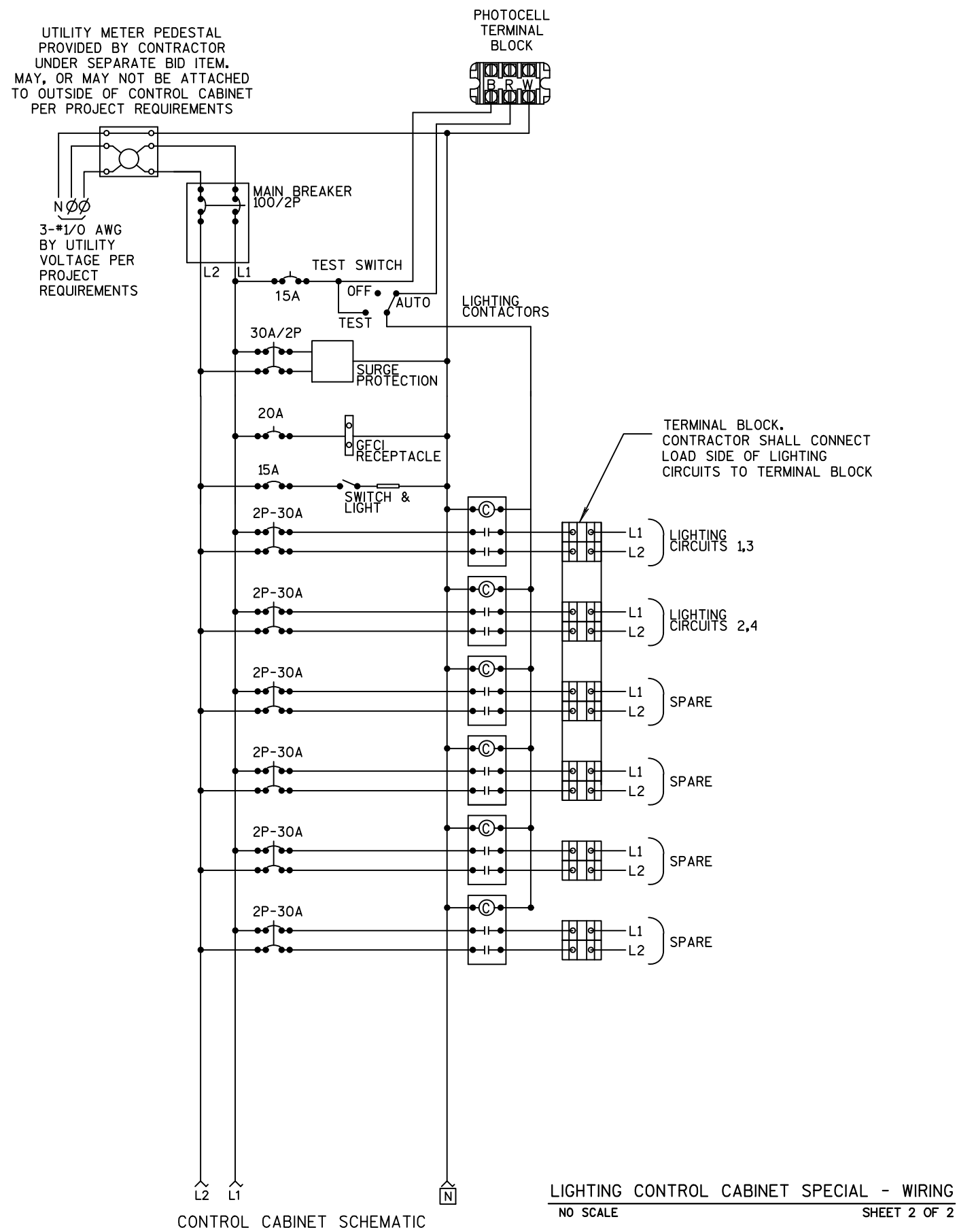
THE CONTRACTOR SHALL TOUCH UP ANY DAMAGE TO THE ANODIZED FINISH CAUSED BY THE INSTALLATION PROCESS. COLOR MATCH PAINT SHALL BE USED.

A COMPLETE LIGHTING OR ELECTRICAL PLAN SHALL BE SECURELY PLACED IN THE DOCUMENT HOLDER ATTACHED TO THE DOOR.

LIGHTING CONTROL CABINET 120/240 VOLT SPECIAL

LIGHTING CONTROL CABINET SPECIAL - LAYOUT  
NO SCALE SHEET 1 OF 2



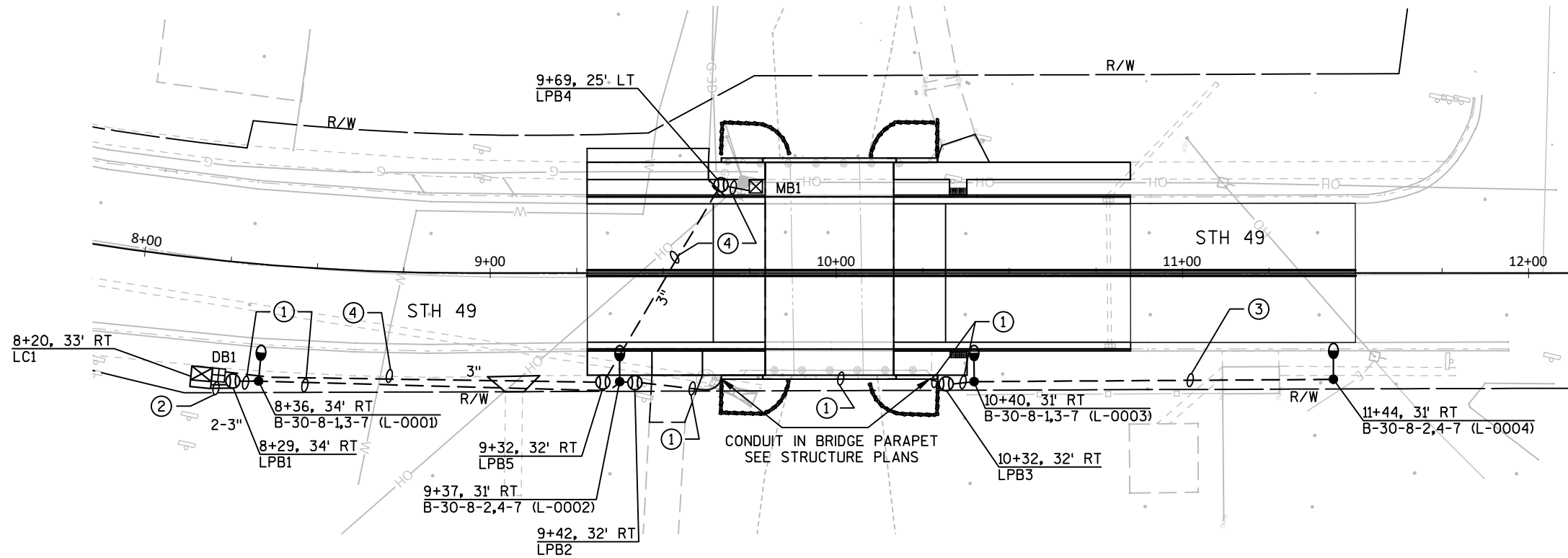
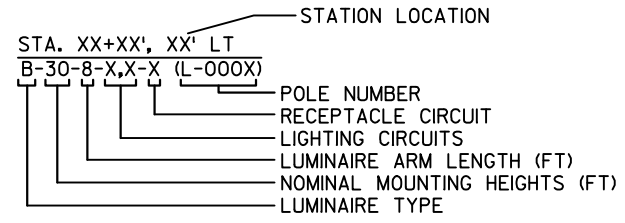


LEGEND

- ☒ CONTROL CABINET
- ☒ ELECTRICAL SERVICE METER BREAKER PEDESTAL
- ☒ ELECTRICAL SERVICE BREAKER DISCONNECT BOX
- NONMETALLIC CONDUIT 2", UNLESS OTHERWISE NOTED
- SINGLE ARM LIGHTING UNIT
- Ⓛ PULL BOX NON-CONDUCTIVE, 24" X 42"

LC1 - ELECTRICAL WIRING

- ① (6)\*8 AND (1)\*8 GROUND IN 2" C
- ② (6)\*8 AND (1)\*8 GROUND IN 3" C  
1-3" C EMPTY
- ③ (4)\*8 AND (1)\*8 GROUND IN 2" C
- ④ (3) #2 AND (1)\*8 GROUND IN 3" C



CONSTRUCTION NOTES:

1. GRAYSHADE REPRESENTS EXISTING ROADWAY AND UTILITIES.
2. THE CONTRACTOR SHALL HAVE THE PULL BOXES AND CONDUIT RUNS INSPECTED BY THE ENGINEER 5 WORKING DAYS PRIOR TO PLACING LIGHTING CABLE INTO SYSTEM.
3. THE ENGINEER MAY ADJUST THE LOCATIONS OF ITEMS UNDER THIS CONTRACT TO AVOID CONFLICT WITH EXISTING UTILITY FACILITIES.
4. STUB-OUT THREE CONDUITS FOR FUTURE CONNECTIONS IN THE CONCRETE CONTROL CABINET BASE L-30. CONDUIT TO BE ORIENTED SOUTH AND PARALLEL TO THE SIDEWALK.
5. MOUNT THE FESTOON RECEPTACLE BOX ON THE POLE 10 FEET ABOVE THE TOP OF THE TRANSFORMER BASE. MOUNT ONLY ONE DUPLEX FESTOON RECEPTACLE AND BOX ON EACH POLE. VERIFY THE MOUNTING HEIGHT OF FESTOON RECEPTACLE BOX WITH OWNER PRIOR TO INSTALLATION.

EXISTING UTILITIES SHOWN ARE INDICATED IN ACCORDANCE WITH AVAILABLE RECORDS. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING EXACT LOCATIONS OF ALL UTILITIES, INCLUDING SEWER AND WATER, FROM THE OWNERS OF THE RESPECTIVE UTILITIES. ALL UTILITY OWNERS SHALL BE NOTIFIED BY THE CONTRACTOR 3 WORKING DAYS PRIOR TO EXCAVATION.

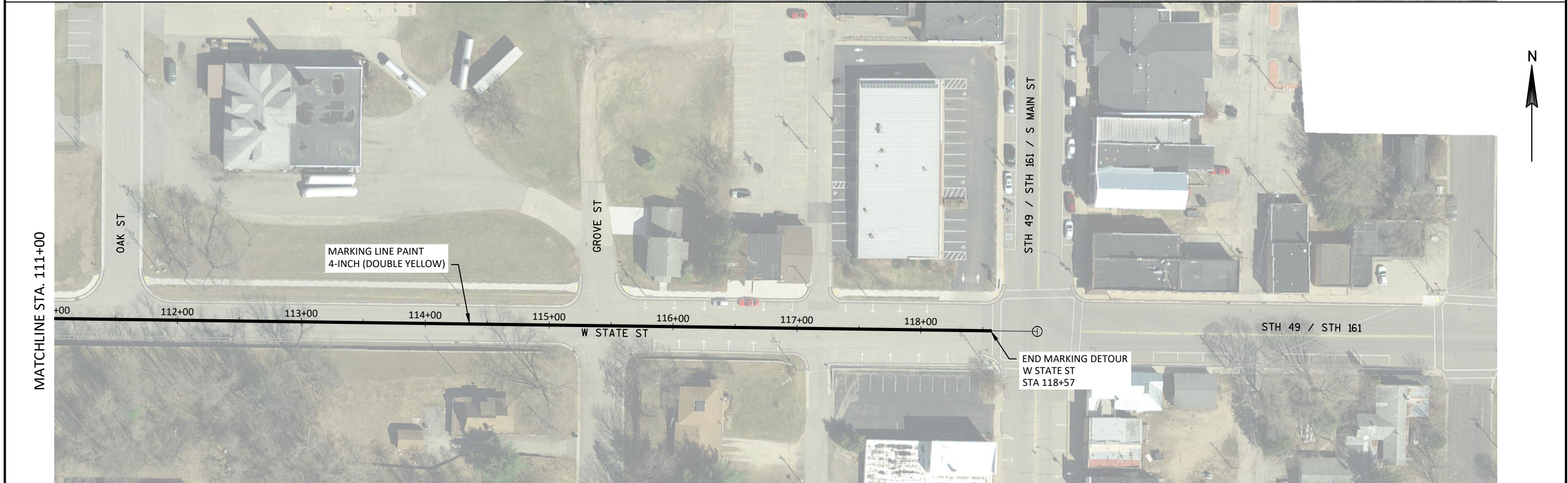
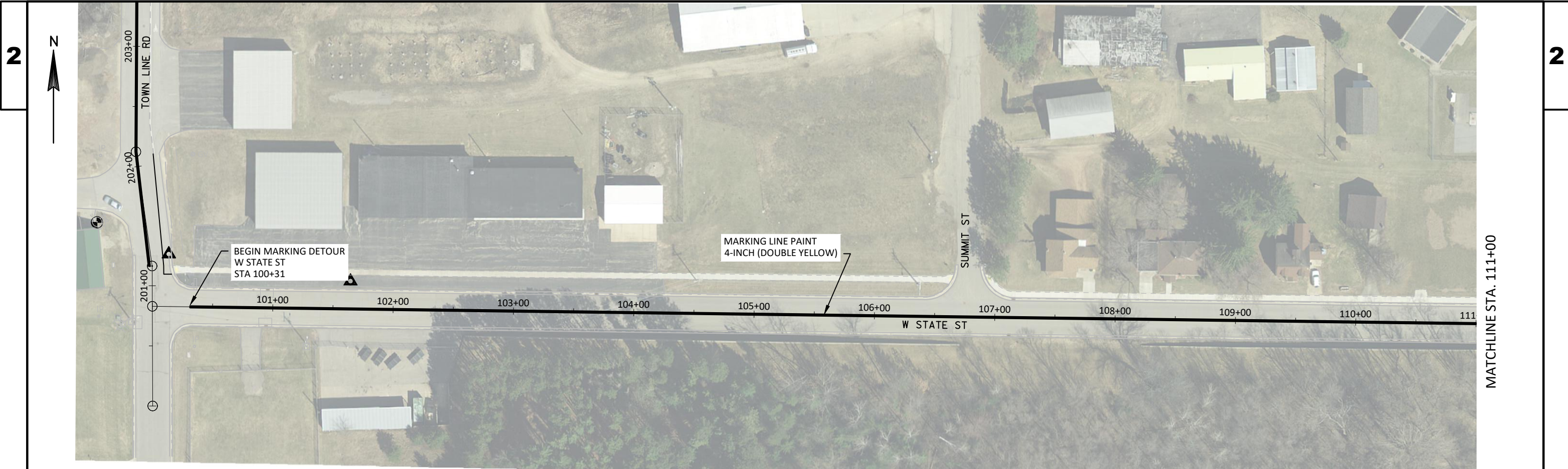
SCALE, FEET

HIGHWAY LIGHTING  
STH 49  
VILLAGE OF IOLA  
WAUPACA COUNTY

OCTOBER 2019

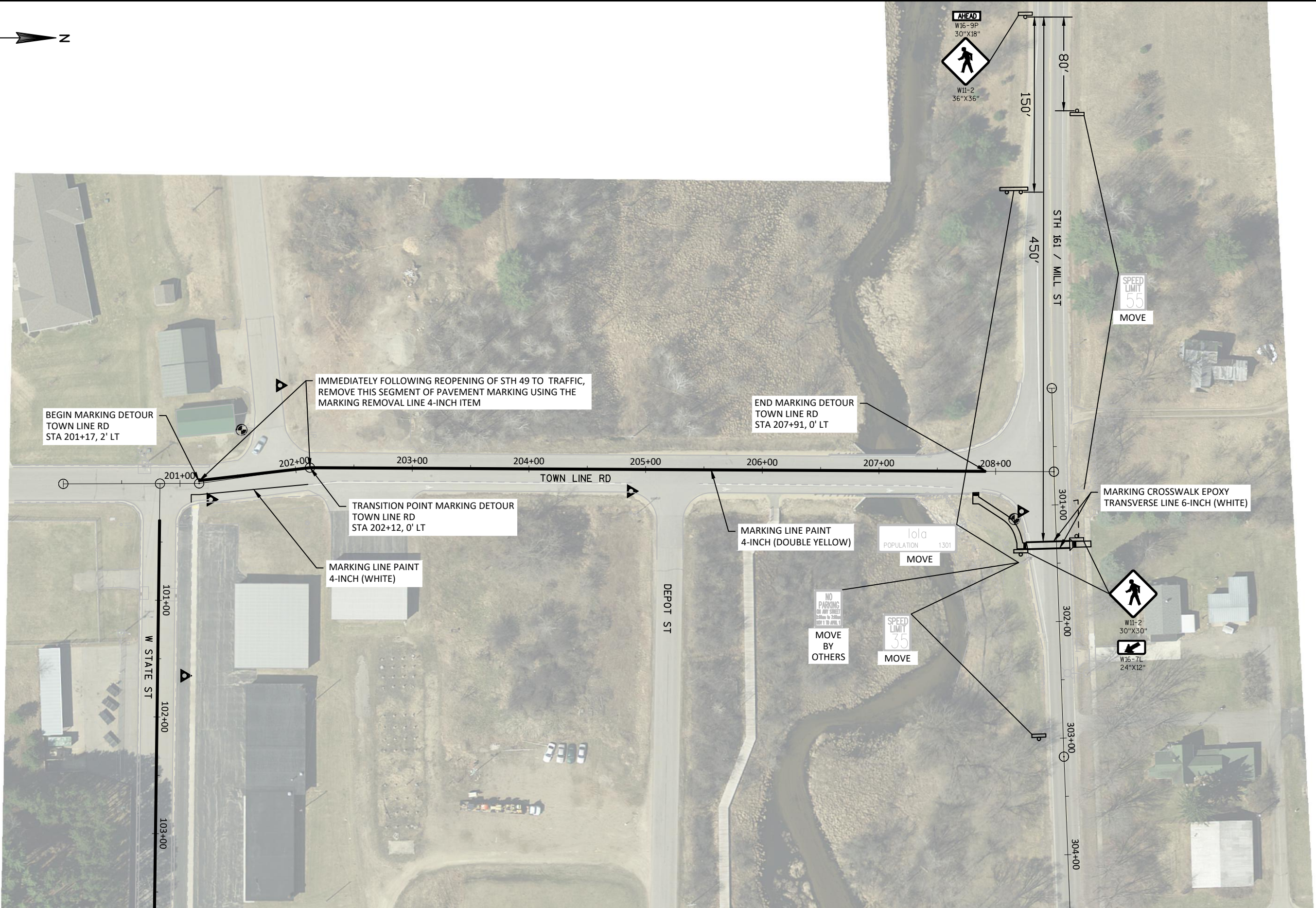
PAGE 1 OF 1



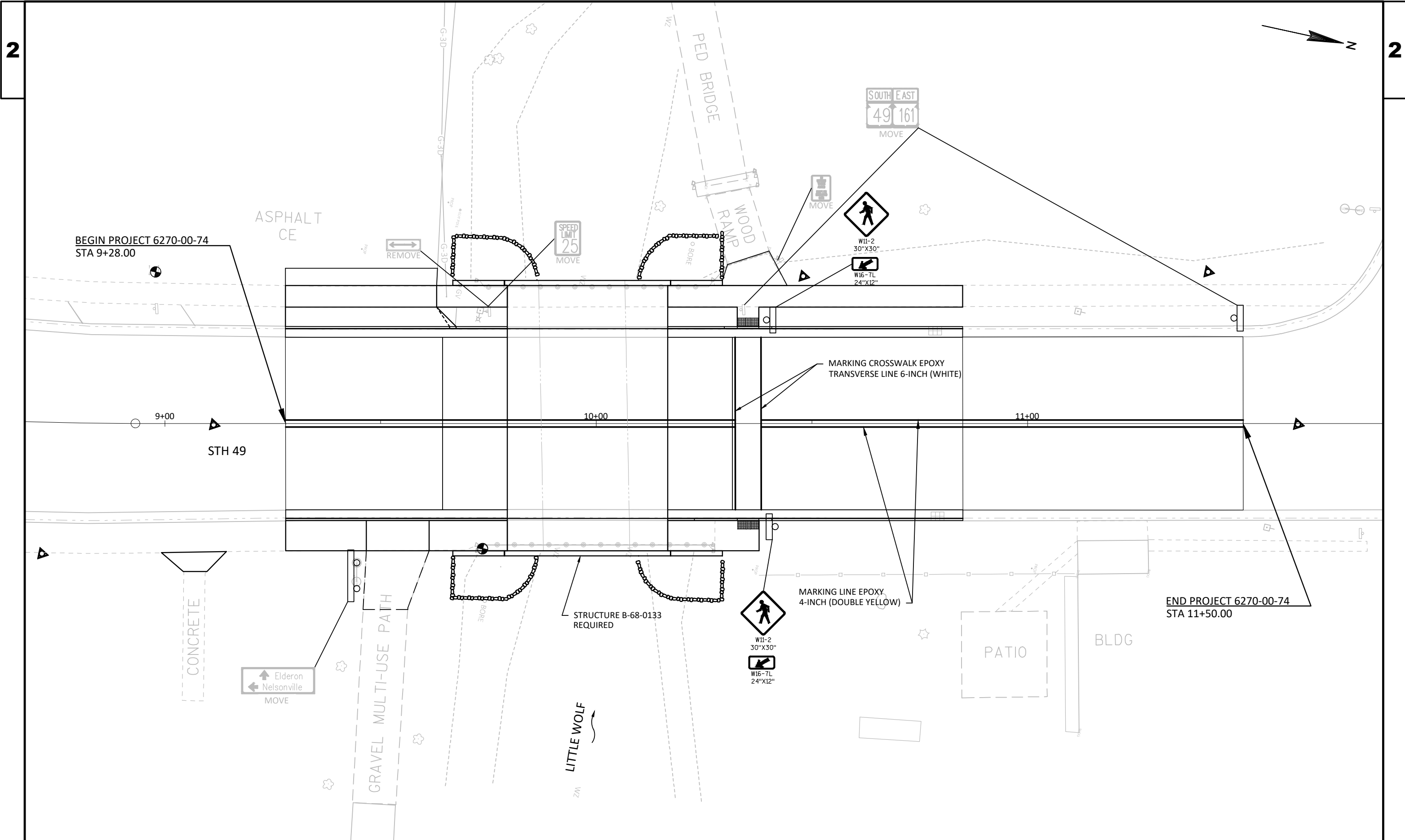


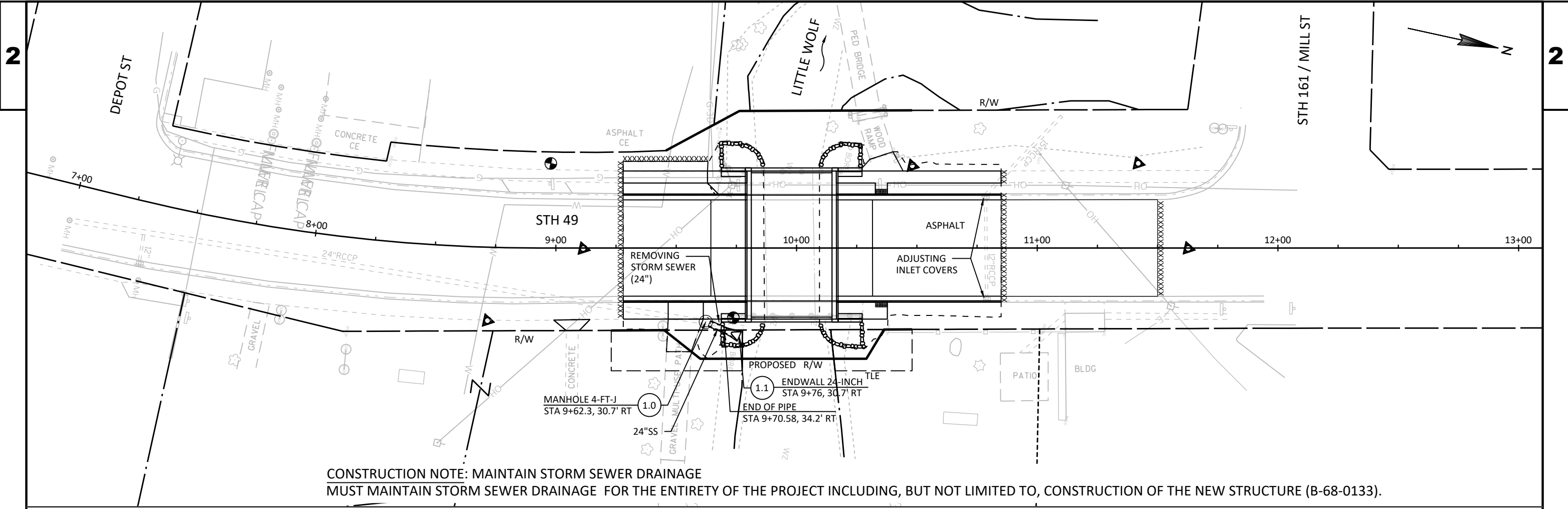
PROJECT NO:6270-00-74	HWY:STH 49	COUNTY:WAUPACA	DETOUR PAVEMENT MARKING	SHEET	<b>E</b>
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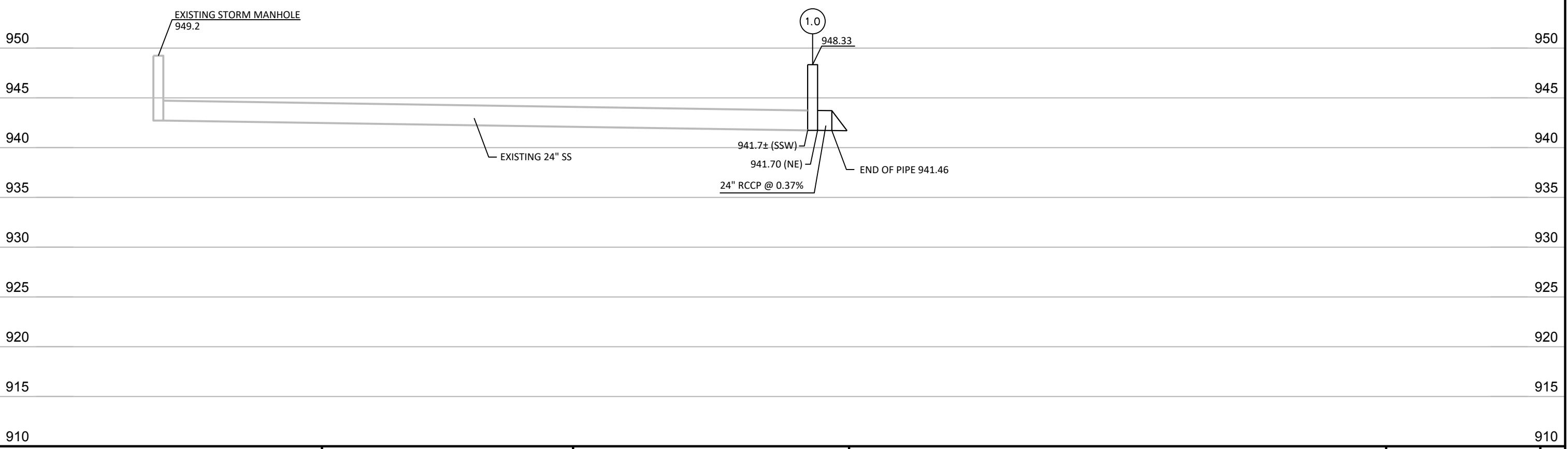








CONSTRUCTION NOTE: MAINTAIN STORM SEWER DRAINAGE  
 MUST MAINTAIN STORM SEWER DRAINAGE FOR THE ENTIRETY OF THE PROJECT INCLUDING, BUT NOT LIMITED TO, CONSTRUCTION OF THE NEW STRUCTURE (B-68-0133).



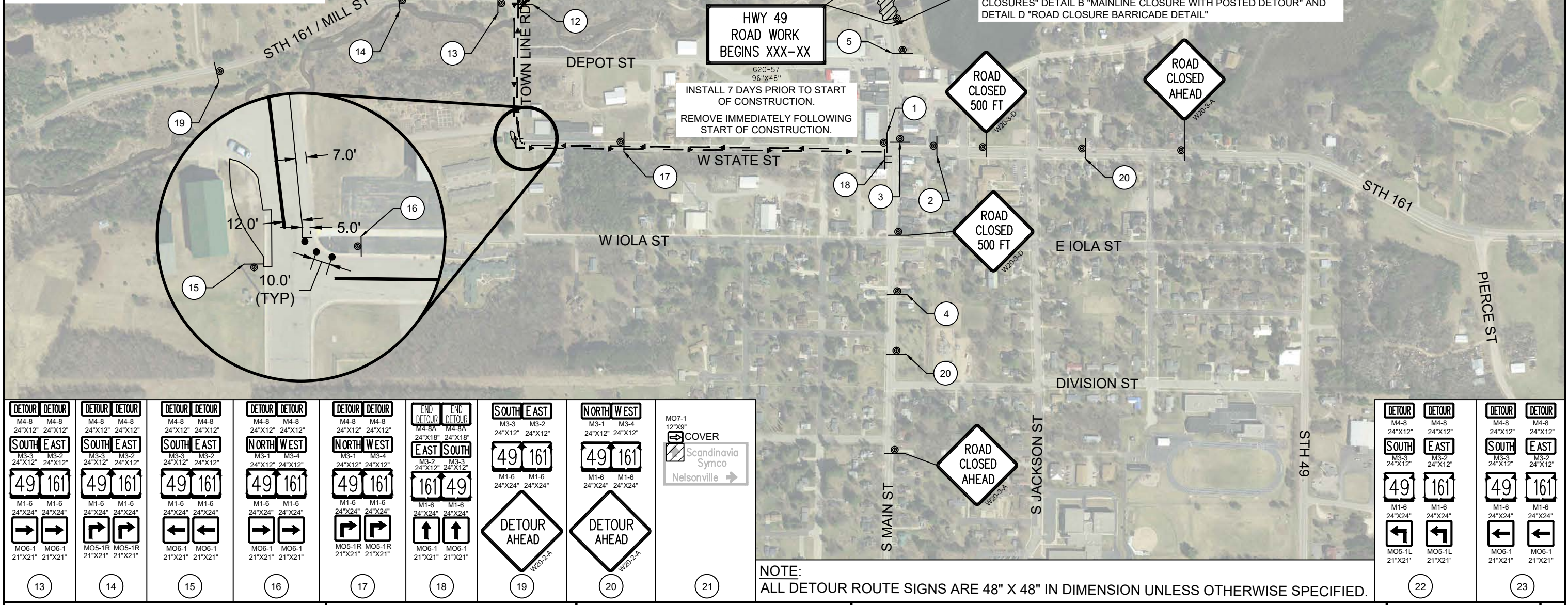
PROJECT NO: 6270-00-74	HWY: STH 49	COUNTY: WAUPACA	STORM SEWER	SHEET	<b>E</b>
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<b>DETOUR</b> M4-8 24"X12" <b>161</b> M4-8 24"X12" <b>49</b> COVER MO6-1 21"X21" <b>1</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>WEST</b> M4-8 24"X12" <b>161</b> COVER MO6-1 21"X21" <b>2</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>WEST</b> M4-8 24"X12" <b>161</b> MO6-1 21"X21" <b>3</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>WEST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO5-1L 21"X21" MO5-1L 21"X21" <b>4</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>WEST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO5-1L 21"X21" MO5-1L 21"X21" <b>4</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>WEST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO5-1L 21"X21" MO5-1L 21"X21" <b>4</b>	<b>DETOUR</b> M4-8 24"X12" <b>WEST</b> M4-8 24"X12" <b>161</b> <b>DETOUR</b> M4-8 24"X12" <b>EAST</b> M4-8 24"X12" <b>49</b> <b>SOUTH</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO6-1 21"X21" MO6-1 21"X21" <b>7</b>	<b>DETOUR</b> M4-8 24"X12" <b>SOUTH</b> M4-8 24"X12" <b>49</b> <b>EAST</b> M4-8 24"X12" <b>161</b> <b>WEST</b> M4-8 24"X12" <b>161</b> COVER M5-1R 21"X21" M5-1R 21"X21" <b>8</b>	<b>END</b> <b>DETOUR</b> M4-8A 24"X18" <b>NORTH</b> M4-8A 24"X18" <b>49</b> <b>WEST</b> M4-8A 24"X18" <b>161</b> COVER <b>9</b>	<b>DETOUR</b> M4-8 24"X12" <b>WEST</b> M4-8 24"X12" <b>49</b> <b>DETOUR</b> M4-8 24"X12" <b>SOUTH</b> M4-8 24"X12" <b>49</b> <b>EAST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" <b>10</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> M1-6 24"X24" M1-6 24"X24" MO5-1L 21"X21" <b>11</b>	<b>END</b> <b>DETOUR</b> M4-8A 24"X18" <b>WEST</b> M4-8A 24"X18" <b>161</b> <b>DETOUR</b> M4-8A 24"X18" <b>NORTH</b> M4-8A 24"X18" <b>49</b> M1-6 24"X24" M1-6 24"X24" MO6-1 21"X21" MO6-1 21"X21" <b>12</b>
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**LEGEND**

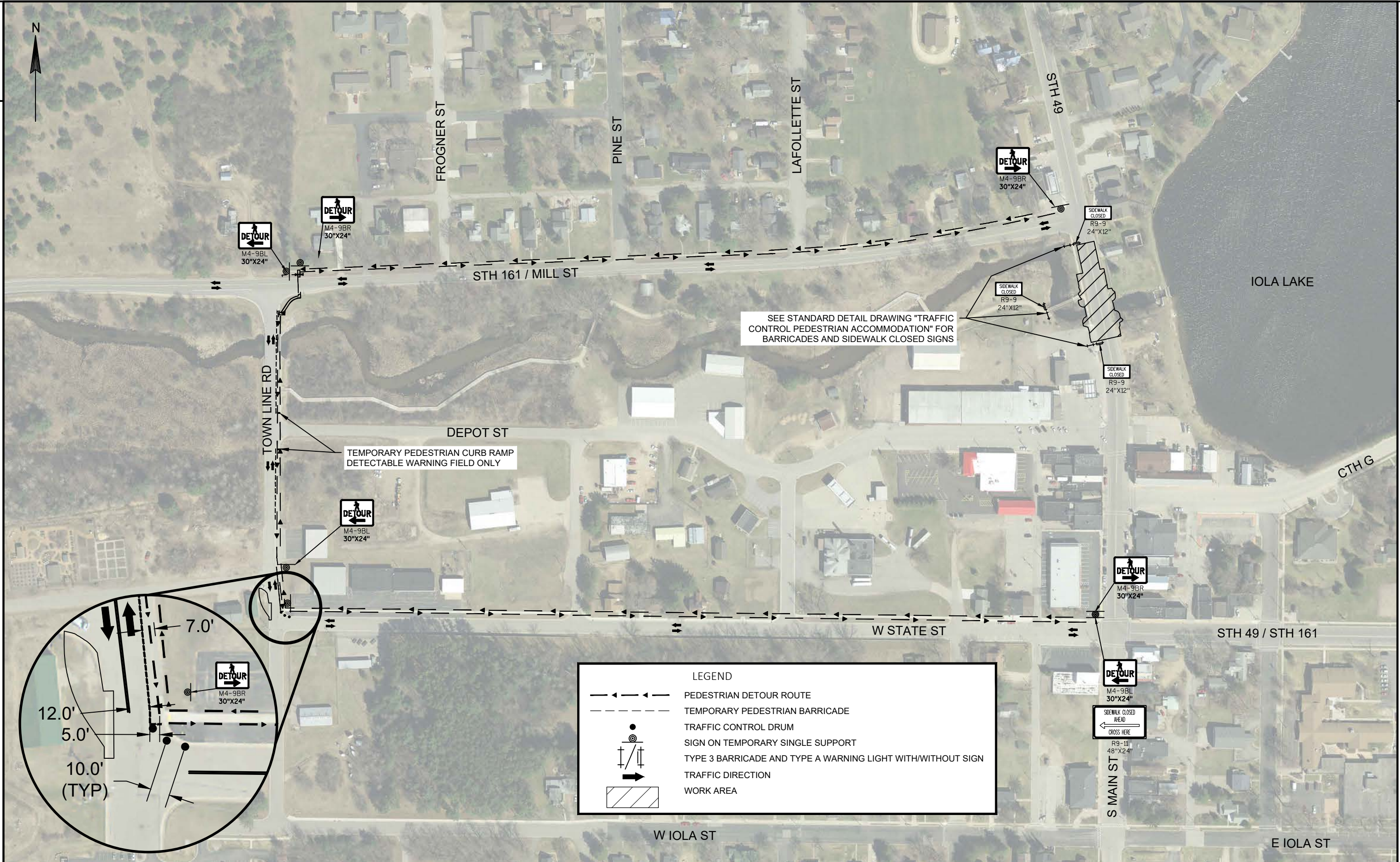
- DETOUR ROUTE
- TRAFFIC CONTROL DRUM
- SIGN ON TEMPORARY SINGLE SUPPORT
- SIGN ON TEMPORARY DOUBLE SUPPORT
- SIGN ON BARRICADE SUPPORT
- WORK AREA



<b>DETOUR</b> M4-8 24"X12" <b>SOUTH</b> M4-8 24"X12" <b>49</b> <b>EAST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO6-1 21"X21" MO6-1 21"X21" <b>13</b>	<b>DETOUR</b> M4-8 24"X12" <b>SOUTH</b> M4-8 24"X12" <b>49</b> <b>EAST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO5-1R 21"X21" MO5-1R 21"X21" <b>14</b>	<b>DETOUR</b> M4-8 24"X12" <b>SOUTH</b> M4-8 24"X12" <b>49</b> <b>EAST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO6-1 21"X21" MO6-1 21"X21" <b>15</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>WEST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO6-1 21"X21" MO6-1 21"X21" <b>16</b>	<b>DETOUR</b> M4-8 24"X12" <b>NORTH</b> M4-8 24"X12" <b>49</b> <b>WEST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO5-1R 21"X21" MO5-1R 21"X21" <b>17</b>	<b>END</b> <b>DETOUR</b> M4-8A 24"X18" <b>EAST</b> M4-8A 24"X18" <b>161</b> <b>SOUTH</b> M4-8A 24"X18" <b>49</b> M1-6 24"X24" M1-6 24"X24" MO6-1 21"X21" MO6-1 21"X21" <b>18</b>	<b>SOUTH</b> M3-3 24"X12" M3-2 24"X12" <b>49</b> <b>161</b> M1-6 24"X24" M1-6 24"X24" <b>DETOUR</b> AHEAD <b>19</b>	<b>NORTH</b> M3-1 24"X12" M3-4 24"X12" <b>49</b> <b>161</b> M1-6 24"X24" M1-6 24"X24" <b>DETOUR</b> AHEAD <b>20</b>	M07-1 12"X9" COVER Scandinavia Symco Nelsonville → <b>21</b>	<b>DETOUR</b> M4-8 24"X12" <b>SOUTH</b> M4-8 24"X12" <b>49</b> <b>EAST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO5-1L 21"X21" MO5-1L 21"X21" <b>22</b>	<b>DETOUR</b> M4-8 24"X12" <b>SOUTH</b> M4-8 24"X12" <b>49</b> <b>EAST</b> M4-8 24"X12" <b>161</b> M1-6 24"X24" M1-6 24"X24" MO6-1 21"X21" MO6-1 21"X21" <b>23</b>
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PROJECT NO: 6270-00-74      HWY: STH 49      COUNTY: WAUPACA      DETOUR OVERVIEW      SHEET **E**

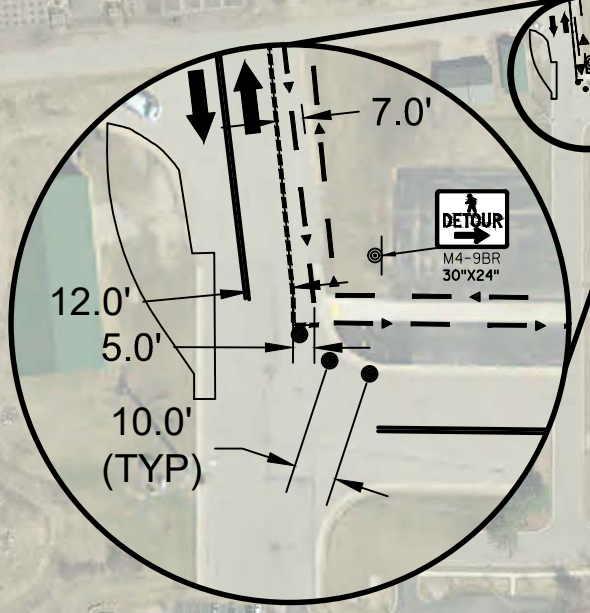




SEE STANDARD DETAIL DRAWING "TRAFFIC CONTROL PEDESTRIAN ACCOMMODATION" FOR BARRICADES AND SIDEWALK CLOSED SIGNS

TEMPORARY PEDESTRIAN CURB RAMP  
DETECTABLE WARNING FIELD ONLY

LEGEND	
	PEDESTRIAN DETOUR ROUTE
	TEMPORARY PEDESTRIAN BARRICADE
	TRAFFIC CONTROL DRUM
	SIGN ON TEMPORARY SINGLE SUPPORT
	TYPE 3 BARRICADE AND TYPE A WARNING LIGHT WITH/WITHOUT SIGN
	TRAFFIC DIRECTION
	WORK AREA





## Estimate Of Quantities

6270-00-74

Line	Item	Item Description	Unit	Total	Qty
0002	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0004	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. STA. 10+00	LS	1.000	1.000
0006	204.0100	Removing Pavement	SY	255.000	255.000
0008	204.0120	Removing Asphaltic Surface Milling	SY	290.000	290.000
0010	204.0150	Removing Curb & Gutter	LF	353.000	353.000
0012	204.0155	Removing Concrete Sidewalk	SY	162.000	162.000
0014	204.0165	Removing Guardrail	LF	112.000	112.000
0016	204.0245	Removing Storm Sewer (size) 01. 24-Inch	LF	16.000	16.000
0018	205.0100	Excavation Common	CY	463.000	463.000
0020	206.1000	Excavation for Structures Bridges (structure) 01. B-68-0133	LS	1.000	1.000
0022	210.1500	Backfill Structure Type A	TON	504.000	504.000
0024	213.0100	Finishing Roadway (project) 01. 6270-00-74	EACH	1.000	1.000
0026	305.0110	Base Aggregate Dense 3/4-Inch	TON	51.000	51.000
0028	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	555.000	555.000
0030	415.0410	Concrete Pavement Approach Slab	SY	134.000	134.000
0032	416.0160	Concrete Driveway 6-Inch	SY	51.000	51.000
0034	450.4000	HMA Cold Weather Paving	TON	45.000	45.000
0036	455.0605	Tack Coat	GAL	50.000	50.000
0038	460.2000	Incentive Density HMA Pavement	DOL	120.000	120.000
0040	460.5223	HMA Pavement 3 LT 58-28 S	TON	94.000	94.000
0042	460.5224	HMA Pavement 4 LT 58-28 S	TON	81.000	81.000
0044	465.0105	Asphaltic Surface	TON	10.000	10.000
0046	465.0125	Asphaltic Surface Temporary	TON	23.000	23.000
0048	502.0100	Concrete Masonry Bridges	CY	280.000	280.000
0050	502.3200	Protective Surface Treatment	SY	310.000	310.000
0052	505.0400	Bar Steel Reinforcement HS Structures	LB	7,720.000	7,720.000
0054	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	39,390.000	39,390.000
0056	513.7016	Railing Steel Type C3	LF	125.000	125.000
0058	516.0500	Rubberized Membrane Waterproofing	SY	34.000	34.000
0060	517.1015.S	Concrete Staining Multi-Color (structure) 01. B-68-0133	SF	1,038.000	1,038.000
0062	517.1050.S	Architectural Surface Treatment (structure) 01. B-68-0133	SF	1,038.000	1,038.000
0064	521.1224	Apron Endwalls for Pipe Arch Steel 24x18-Inch	EACH	2.000	2.000
0066	521.3724	Pipe Arch Corrugated Steel 24x18-Inch	LF	14.000	14.000
0068	522.1024	Apron Endwalls for Culvert Pipe Reinforced Concrete 24-Inch	EACH	1.000	1.000
0070	550.0500	Pile Points	EACH	18.000	18.000
0072	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	900.000	900.000
0074	601.0409	Concrete Curb & Gutter 30-Inch Type A	LF	60.000	60.000



## Estimate Of Quantities

6270-00-74

Line	Item	Item Description	Unit	Total	Qty
0076	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	212.000	212.000
0078	602.0405	Concrete Sidewalk 4-Inch	SF	1,360.000	1,360.000
0080	602.0505	Curb Ramp Detectable Warning Field Yellow	SF	50.000	50.000
0082	606.0300	Riprap Heavy	CY	124.000	124.000
0084	608.0324	Storm Sewer Pipe Reinforced Concrete Class III 24-Inch	LF	8.000	8.000
0086	611.0530	Manhole Covers Type J	EACH	1.000	1.000
0088	611.2004	Manholes 4-FT Diameter	EACH	1.000	1.000
0090	611.8115	Adjusting Inlet Covers	EACH	2.000	2.000
0092	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	202.000	202.000
0094	618.0100	Maintenance And Repair of Haul Roads (project) 01. 6270-00-74	EACH	1.000	1.000
0096	619.1000	Mobilization	EACH	1.000	1.000
0098	624.0100	Water	MGAL	7.600	7.600
0100	625.0100	Topsoil	SY	420.000	420.000
0102	628.1504	Silt Fence	LF	330.000	330.000
0104	628.1520	Silt Fence Maintenance	LF	330.000	330.000
0106	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0108	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0110	628.2006	Erosion Mat Urban Class I Type A	SY	420.000	420.000
0112	628.6005	Turbidity Barriers	SY	150.000	150.000
0114	628.7015	Inlet Protection Type C	EACH	3.000	3.000
0116	628.7555	Culvert Pipe Checks	EACH	7.000	7.000
0118	628.7570	Rock Bags	EACH	6.000	6.000
0120	629.0210	Fertilizer Type B	CWT	1.000	1.000
0122	630.0140	Seeding Mixture No. 40	LB	8.000	8.000
0124	630.0500	Seed Water	MGAL	140.000	140.000
0126	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	2.000	2.000
0128	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	2.000	2.000
0130	634.0816	Posts Tubular Steel 2x2-Inch X 16-FT	EACH	2.000	2.000
0132	637.2230	Signs Type II Reflective F	SF	50.250	50.250
0134	638.2102	Moving Signs Type II	EACH	7.000	7.000
0136	638.4000	Moving Small Sign Supports	EACH	7.000	7.000
0138	642.5201	Field Office Type C	EACH	1.000	1.000
0140	643.0300	Traffic Control Drums	DAY	300.000	300.000
0142	643.0410	Traffic Control Barricades Type II	DAY	500.000	500.000
0144	643.0420	Traffic Control Barricades Type III	DAY	2,400.000	2,400.000
0146	643.0705	Traffic Control Warning Lights Type A	DAY	3,700.000	3,700.000
0148	643.0900	Traffic Control Signs	DAY	14,600.000	14,600.000
0150	643.0920	Traffic Control Covering Signs Type II	EACH	9.000	9.000

## Estimate Of Quantities

6270-00-74

Line	Item	Item Description	Unit	Total	Qty
0152	643.1000	Traffic Control Signs Fixed Message	SF	64.000	64.000
0154	643.5000	Traffic Control	EACH	1.000	1.000
0156	644.1601	Temporary Pedestrian Curb Ramp	DAY	200.000	200.000
0158	644.1810	Temporary Pedestrian Barricade	LF	506.000	506.000
0160	645.0111	Geotextile Type DF Schedule A	SY	114.000	114.000
0162	645.0120	Geotextile Type HR	SY	178.000	178.000
0164	646.1005	Marking Line Paint 4-Inch	LF	5,100.000	5,100.000
0166	646.1020	Marking Line Epoxy 4-Inch	LF	426.000	426.000
0168	646.7420	Marking Crosswalk Epoxy Transverse Line 6-Inch	LF	154.000	154.000
0170	646.9000	Marking Removal Line 4-Inch	LF	95.000	95.000
0172	650.4000	Construction Staking Storm Sewer	EACH	2.000	2.000
0174	650.4500	Construction Staking Subgrade	LF	277.000	277.000
0176	650.5000	Construction Staking Base	LF	277.000	277.000
0178	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	154.000	154.000
0180	650.6000	Construction Staking Pipe Culverts	EACH	1.000	1.000
0182	650.6500	Construction Staking Structure Layout (structure) 01. B-68-0133	LS	1.000	1.000
0184	650.8000	Construction Staking Resurfacing Reference	LF	65.000	65.000
0186	650.8500	Construction Staking Electrical Installations (project) 01. 6270-00-74	LS	1.000	1.000
0188	650.9000	Construction Staking Curb Ramps	EACH	5.000	5.000
0190	650.9910	Construction Staking Supplemental Control (project) 01. 6270-00-74	LS	1.000	1.000
0192	650.9920	Construction Staking Slope Stakes	LF	310.000	310.000
0194	652.0125	Conduit Rigid Metallic 2-Inch	LF	24.000	24.000
0196	652.0225	Conduit Rigid Nonmetallic Schedule 40 2-Inch	LF	356.000	356.000
0198	652.0235	Conduit Rigid Nonmetallic Schedule 40 3-Inch	LF	207.000	207.000
0200	652.0605	Conduit Special 2-Inch	LF	42.000	42.000
0202	653.0164	Pull Boxes Non-Conductive 24x42-Inch	EACH	5.000	5.000
0204	653.0222	Junction Boxes 18x12x6-Inch	EACH	1.000	1.000
0206	654.0105	Concrete Bases Type 5	EACH	4.000	4.000
0208	654.0230	Concrete Control Cabinet Bases Type L30	EACH	1.000	1.000
0210	655.0610	Electrical Wire Lighting 12 AWG	LF	720.000	720.000
0212	655.0620	Electrical Wire Lighting 8 AWG	LF	3,377.000	3,377.000
0214	655.0635	Electrical Wire Lighting 2 AWG	LF	819.000	819.000
0216	656.0200	Electrical Service Meter Breaker Pedestal (location) 01. STH 49	LS	1.000	1.000
0218	656.0500	Electrical Service Breaker Disconnect Box (location) 01. STH 49	LS	1.000	1.000
0220	690.0150	Sawing Asphalt	LF	234.000	234.000
0222	690.0250	Sawing Concrete	LF	85.000	85.000

**Estimate Of Quantities**

6270-00-74

Line	Item	Item Description	Unit	Total	Qty
0224	SPV.0060	Special 01. Light Pole Assembly	EACH	4.000	4.000
0226	SPV.0060	Special 02. Lighting Control Cabinet 120/240 30-Inch Special	EACH	1.000	1.000
0228	SPV.0195	Special 01. Excavation, Hauling, and Disposal of Lead Contaminated Soil	TON	130.000	130.000



**EARTHWORK**

FROM/TO STATION	LOCATION	COMMON EXCAVATION (1) (ITEM #205.0100)	SALVAGED/ UNUSABLE PAVEMENT MATERIAL (3)	AVAILABLE MATERIAL (4)	UNEXPANDED FILL	EXPANDED FILL (5)	MASS ORDINATE +/- (6)	WASTE	BORROW (ITEM #208.0100)	COMMENT
		CUT (2)				FACTOR 1.25				
200+90 to 201+67	CONSTRUCT TEMP. WIDENING - W. STATE ST / TOWN LINE RD INT	42	0	42	0	0	41	41	0	
50+01 to 51+27	SIDEWALK - STH 161 / TOWN LINE RD INT	10	0	10	11	13	-3	0	0	SEE NOTE 7
9+28 to 10+85	BRIDGE REPLACEMENT - STH 49, MAINLINE	370	118	252	25	32	220	220	0	
200+97 to 201+67	REMOVE TEMP. WIDENING - W. STATE ST / TOWN LINE RD INT	42	14	28	42	52	-25	0	0	SEE NOTE 7
		<b>463</b>	<b>132</b>	<b>331</b>	<b>78</b>	<b>98</b>	<b>234</b>	<b>261</b>	<b>0</b>	
<b>GRAND TOTAL COMMON EXC.</b>		<b>463</b>						<b>GRAND TOTAL BORROW</b>	<b>0</b>	

- 1) COMMON EXCAVATION IS THE SUM OF THE CUT COLUMN. ITEM NUMBER 205.0100
- 2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT QUANTITY.
- 3) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS BITUMINOUS/CONCRETE MATERIAL THAT IS EXCLUDED FROM AVAILABLE MATERIAL QUANTITY.
- 4) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 5) EXPANDED FILL. EXPANSION FACTOR = 1.25
- 6) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE WORK. A PLUS (POSITIVE) QUANTITY INDICATES AN EXCESS OF MATERIAL FOR THE WORK QUANTIFIED. A MINUS (NEGATIVE) INDICATES A SHORTAGE OF MATERIAL.
- 7) USE 41 CY FROM "CONSTRUCT TEMP. WIDENING - W. STATE ST / TOWN LINE RD INT" WORK IN PLACE OF BORROW MATERIAL.

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.

3

**REMOVING PIPE**

STATION - STATION	OFFSET	SIZE (IN)	TYPE	LENGTH (FT)	203.0100 REMOVING SMALL PIPE CULVERTS		204.0245 REMOVING STORM SEWER 24-INCH	
					EACH	LF	LF	LF
301+35	19' LT	21	CMCP	18	1	---	---	---
9+62 - 9+78	33' RT	24	CMCP	---	---	---	16	---
<b>PROJECT 6270-00-74 TOTAL</b>					<b>1</b>	<b>---</b>	<b>16</b>	<b>---</b>

**REMOVING PAVEMENT**

STATION	-	STATION	204.0100 REMOVING PAVEMENT SY	**
9+28	-	10+29	230	**
UNDISTRIBUTED			25	
<b>PROJECT 6270-00-74 TOTAL</b>			<b>255</b>	

\*\* Note: Removing Pavement item is for underlying existing concrete pavement, see Typical Section for more information.

**REMOVING ASPHALTIC SURFACE MILLING**

STATION	-	STATION	LOCATION	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY
10+85	-	11+50	STH 49, 2.00" DEPTH	290
<b>PROJECT 6270-00-74 TOTAL</b>				<b>290</b>

3

**REMOVING CURB & GUTTER**

STATION	-	STATION	OFFSET	204.0150 REMOVING CURB & GUTTER LF
9+28	-	10+85	RT	160
9+28	-	10+85	LT	160
200+92	-	201+27	LT	33
<b>PROJECT 6270-00-74 TOTAL</b>				<b>353</b>

**REMOVING SIDEWALK**

STATION	-	STATION	OFFSET	204.0155 REMOVING CONCRETE SIDEWALK SY
8+99	-	9+14	RT	6
9+28	-	10+28	RT	66
9+28	-	10+85	LT	87
301+32	-	301+37	LT	3
<b>PROJECT 6270-00-74 TOTAL</b>				<b>162</b>

**REMOVING GUARDRAIL**

STATION	-	STATION	OFFSET	204.0165 REMOVING GUARDRAIL LF
9+73	-	10+27	RT	56
9+73	-	10+27	LT	56
<b>PROJECT 6270-00-74 TOTAL</b>				<b>112</b>

**FINISHING ROADWAY**

PROJECT	213.0100 FINISHING ROADWAY EACH
6270-00-74	1
<b>PROJECT 6270-00-74 TOTAL</b>	
	<b>1</b>

**BASE AGGREGATE DENSE**

STATION	-	STATION	LOCATION	305.0110 3/4-INCH TON	305.0120 1 1/4-INCH TON	624.0100 WATER MGAL
8+99	-	9+14	SIDEWALK, RT	1	---	0.1
9+28	-	9+64	STH 49, MAINLINE	---	140	1.4
9+28	-	9+79	SIDEWALK, RT	9	---	0.1
9+45			CE DRIVEWAY, LT	---	18	0.2
9+46	-	9+61	MULTI-USE PATH, RT	4	---	0.1
9+63	-	9+79	SIDEWALK, LT	2	---	0.1
9+64	-	9+79	CONCRETE APPROACH, SOUTH	---	28	0.3
10+17	-	10+37	SIDEWALK, RT	4	---	0.1
10+17	-	10+85	SIDEWALK, LT	10	---	0.1
10+17	-	10+32	CONCRETE APPROACH, NORTH	---	28	0.3
10+36			PEDESTRIAN BRIDGE APPROACH	---	4	0.1
9+28	-	9+64	STH 49, MAINLINE	---	200	2.0
200+97	-	201+67	TOWN LINE RD WIDENING, LT	---	44	0.5
300+87	-	301+37	SIDEWALK, RT	10	---	0.1
301+35			SIDEWALK, LT	2	---	0.1
6270-00-74			UNDISTRIBUTED	9	93	2
<b>PROJECT 6270-00-74 TOTAL</b>				<b>51</b>	<b>555</b>	<b>7.6</b>

**CONCRETE ITEMS**

STATION	-	STATION	LOCATION	415.0410 CONCRETE PAVEMENT APPROACH SLAB SY	416.0160 CONCRETE DRIVEWAY 6-INCH SY	602.0405 CONCRETE SIDEWALK 4-INCH SF	NOTES
8+99	-	9+14	STH 49, SIDEWALK, RT	---	---	48	
9+28	-	9+47	STH 49, SIDEWALK, RT	---	---	140	
9+47	-	9+61	STH 49, SIDEWALK, RT	---	12	---	MAINTAIN FULL CURB HEAD THROUGH LIMITS
9+61	-	9+79	STH 49, SIDEWALK, RT	---	---	130	
9+48			STH 49, DRIVEWAY, LT	---	39	---	
9+63	-	9+79	STH 49, SIDEWALK, LT	---	---	82	
9+64	-	9+79	STH 49, MAINLINE	67	---	---	
10+16	-	10+32	STH 49, MAINLINE	67	---	---	
10+16	-	10+38	STH 49, SIDEWALK, RT	---	---	150	
10+16	-	10+38	STH 49, SIDEWALK, LT	---	---	370	
300+87	-	301+37	STH 161, SIDEWALK, RT	---	---	370	
301+34			STH 161, SIDEWALK, LT	---	---	70	
<b>PROJECT 6270-00-74 TOTAL</b>				<b>134</b>	<b>51</b>	<b>1,360</b>	

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.

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**ASPHALTIC ITEMS**

STATION	-	STATION	LOCATION	450.4000 HMA COLD WEATHER PAVING TON	455.0605 TACK COAT GAL	460.5223 HMA PAVEMENT 3 LT 58-28 S TON	460.5224 HMA PAVEMENT 4 LT 58-28 S TON	465.0105 ASPHALTIC SURFACE TON	465.0125 ASPHALTIC SURFACE TEMPORARY TON
9+28	-	9+64	STH 49, MAINLINE	15	12	38	19	---	---
		9+46	CE DRIVEWAY, LT	---	---	---	---	3	---
10+32	-	10+85	STH 49, MAINLINE	14	---	56	---	---	---
10+32	-	11+50	STH 49, MAINLINE	16	38	---	62	---	---
		10+36	PEDESTRIAN BRIDGE, LT	---	---	---	---	2	---
200+90	-	201+67	TOWN LINE RD TEMPORARY WIDENING	---	---	---	---	---	23
200+90	-	201+30	TOWN LINE RD CURB & GUTTER PATCH	---	---	---	---	4	---
301+29	-	301+40	STH 161 PED RAMP PAVED SHOULDER	---	---	---	---	1	---
<b>PROJECT 6270-00-74 TOTAL</b>				<b>45</b>	<b>50</b>	<b>94</b>	<b>81</b>	<b>10</b>	<b>23</b>

**CULVERT PIPES**

STATION	OFFSET	521.1224 APRON ENDWALLS FOR PIPE ARCH STEEL 24X18-INCH EACH	521.3724 PIPE ARCH CORRUGATED STEEL 24X18-INCH LF
51+22	CROSS	2	14
<b>PROJECT 6270-00-74 TOTAL</b>		<b>2</b>	<b>14</b>

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**STORM SEWER**

STRUCTURE NUMBER	STATION	OFFSET	LOCATION	FROM STRUCTURE NUMBER	TO STRUCTURE NUMBER	INVERT ELEVATION	DISCHARGE ELEVATION	RIM OR FLANGE LINE ELEVATION	STRUCTURE LOWEST INVERT ELEVATION	INVERT DEPTH
MH 1.0	9+62	30.7', RT	STH 49	---	---	---	---	948.33	941.70	6.63
---	---	---	STH 49	MH 1.0	EW 1.1	941.70	941.46	---	---	---
EW 1.1	9+76	36.6', RT	STH 49	---	---	---	---	---	---	---
EX INLET	10+79	21.5', RT	STH 49	---	---	---	---	---	---	---
EX INLET	10+79	21.5', LT	STH 49	---	---	---	---	---	---	---

**CONCRETE CURB & GUTTER**

STATION	-	STATION	LOCATION	601.0409 CONCRETE CURB & GUTTER 30-INCH TYPE A LF	601.0411 CONCRETE CURB & GUTTER 30-INCH TYPE D LF
9+28	-	9+64	STH 49, RT&LT	---	72
9+64	-	9+79	STH 49, RT&LT	30	---
10+17	-	10+32	STH 49, RT&LT	30	---
10+32	-	10+84	STH 49, RT&LT	---	104
200+90	-	201+27	TOWN LINE RD, LT	---	36
<b>PROJECT 6270-00-74 TOTAL</b>				<b>60</b>	<b>212</b>

STRUCTURE NUMBER	STATION	OFFSET	LOCATION	522.1024 APRON ENDWALL FOR CULVERT PIPE REINFORCED CONCRETE 24-INCH EACH	608.0324 STORM SEWER PIPE REINFORCED CONCRETE CLASS III 24-INCH LF	611.0530 MANHOLE COVERS TYPE J EACH	611.2004 MANHOLES 4-FT DIAMETER EACH	611.8115 ADJUSTING INLET COVERS EACH	NOTES
MH 1.0	9+62	30.7', RT	STH 49	---	---	1	1	---	
---	---	---	STH 49	---	8	---	---	---	DISCHARGE ELEVATION @ END OF ENDWALL
EW 1.1	9+76	36.6', RT	STH 49	1	---	---	---	---	
EX INLET	10+79	21.5', RT	STH 49	---	---	---	---	1	
EX INLET	10+79	21.5', LT	STH 49	---	---	---	---	1	
<b>PROJECT 6270-00-74 TOTAL</b>				<b>1</b>	<b>8</b>	<b>1</b>	<b>1</b>	<b>2</b>	

**CURB RAMP DETECTABLE WARNING FIELD**

STATION	LOCATION	602.0505 CURB RAMP DETECTABLE WARNING FIELD YELLOW SF
10+35	RT	10
10+35	LT	10
300+88	RT	10
301+34	RT	10
301+34	LT	10
<b>PROJECT 6270-00-74 TOTAL</b>		<b>50</b>

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.



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**MAINTENANCE AND REPAIR OF HAUL ROADS**

618.0100 MAINTENANCE AND REPAIR OF HAUL ROADS	
PROJECT	EACH
6270-00-74	1
<b>PROJECT 6270-00-74 TOTAL</b>	<b>1</b>

**MOBILIZATION**

619.1000 MOBILIZATION	
PROJECT	EACH
6270-00-74	1
<b>PROJECT 6270-00-74 TOTAL</b>	<b>1</b>

**EROSION CONTROL MOBILIZATION**

628.1905 MOBILIZATIONS EROSION CONTROL		628.1910 MOBILIZATION EMERGENCY EROSION CONTROL
PROJECT	EACH	EACH
6270-00-74	2	2
UNDISTRIBUTED	1	1
<b>PROJECT 6270-00-74 TOTAL</b>	<b>3</b>	<b>3</b>

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**LANDSCAPING**

STATION	-	STATION	LOCATION	625.0100 TOPSOIL SY	628.2006 EROSION MAT URBAN CLASS I TYPE A SY	629.0210 FERTILIZER TYPE B CWT	630.0140 SEEDING MIXTURE NO. 40 LB	630.0500 SEED WATER MGAL
9+28	-	9+46	RT	9	9	0.01	0.2	3
9+58	-	9+69	RT	16	16	0.01	0.3	6
9+63	-	9+78	LT	12	12	0.01	0.3	4
10+27	-	10+30	LT	1	1	0.00	0.1	1
10+27	-	10+85	RT	40	40	0.03	0.8	14
10+40	-	10+85	RT	15	15	0.01	0.3	5
200+90	-	201+68	LT	120	120	0.07	2.1	39
300+87	-	301+42	RT	70	70	0.04	1.3	23
301+30	-	301+39	LT	48	48	0.03	0.9	17
6270-00-74      UNDISTRIBUTED				89	89	0.72	1.2	28
<b>PROJECT 6270-00-74 TOTAL</b>				<b>420</b>	<b>420</b>	<b>1</b>	<b>8</b>	<b>140</b>

**EROSION CONTROL**

STATION	-	STATION	OFFSET	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.6005 TURBIDITY BARRIERS SY	628.7015 INLET PROTECTION TYPE C EACH	628.7555 CULVERT PIPE CHECKS EACH	628.7570 ROCK BAGS EACH
9+57	-	9+83	RT	50	50	---	---	---	---
9+66	-	9+83	LT	37	37	---	---	---	---
		9+88	LT/RT	---	---	63	---	---	---
		10+06	LT/RT	---	---	65	---	---	---
10+06	-	10+26	LT	20	20	---	---	---	---
10+13	-	10+87	RT	104	104	---	---	---	---
10+38	-	10+90	LT	85	85	---	---	---	---
		10+79	RT	---	---	---	1	---	---
		10+79	LT	---	---	---	1	---	---
		300+97	LT	---	---	---	---	3	---
		301+43	LT	---	---	---	---	3	---
UNDISTRIBUTED				34	34	22	1	1	6
<b>PROJECT 6270-00-74 TOTAL</b>				<b>330</b>	<b>330</b>	<b>150</b>	<b>3</b>	<b>7</b>	<b>6</b>

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.

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**PERMANENT SIGNING**

STATION	OFFSET	SIGN CODE	634.0616	634.0618	634.0816	637.2230	638.2102	638.4000	REMARKS
			POSTS WOOD 4X6-INCH 16-FT	POSTS WOOD 4X6-INCH 18-FT	POSTS TUBULAR STEEL 2x2-INCH 16-FT	SIGNS TYPE II REFLECTIVE F	MOVING SIGNS TYPE II	MOVING SMALL SIGN SUPPORTS	
9+45	34.5' RT	D1-60	---	---	---	---	1	2	ELDERON/NELSONVILLE
9+75	26.0' LT	R2-1	---	---	---	---	1	---	SPEED LIMIT 25 MPH (REATTACH TO NEW UTILITY POLE WHEN REPLACED)
10+25	24.5' LT	M3-3	---	---	---	---	1	1	SOUTH
---	---	M3-3	---	---	---	---	---	---	EAST (ON SAME POSTS AS M3-3 AT STA. 10+25, 24.6' LT)
---	---	M1-6	---	---	---	---	---	---	STH 49 (ON SAME POSTS AS M3-3 AT STA. 10+25, 24.6' LT)
---	---	M1-6	---	---	---	---	---	---	STH 161 (ON SAME POSTS AS M3-3 AT STA. 10+25, 24.6' LT)
10+42	38.0' LT	R5-3	---	---	---	---	1	1	NO MOTORIZED VEHICLES ALLOWED
10+44	24.5' RT	W11-2	---	---	1	6.25	---	---	PEDESTRIAN CROSSING
---	---	W16-7L	---	---	---	2.00	---	---	DIAGONAL ARROW LEFT (ON SAME POST AS W11-2 AT STA. 10+44, 24.5' RT)
10+44	24.5' LT	W11-2	---	---	1	6.25	---	---	PEDESTRIAN CROSSING
---	---	W16-7L	---	---	---	2.00	---	---	DIAGONAL ARROW LEFT (ON SAME POST AS W11-2 AT STA. 10+44, 24.5' LT)
---	---	W16-9P	---	---	---	3.75	---	---	AHEAD (ON SAME POST AS W11-2 AT STA. 296+81±, 24.0' RT)
296+81±	24.0' RT	W11-2	---	1	---	9.00	---	---	PEDESTRIAN CROSSING
300+85	20.5' LT	R2-1	---	---	---	---	1	1	SPEED LIMIT 55 MPH
301+40	28.0' RT	W11-2	1	---	---	9.00	---	---	PEDESTRIAN CROSSING
---	---	W16-7L	---	---	---	3.75	---	---	DIAGONAL ARROW LEFT (ON SAME POST AS W11-2 AT STA. 301+40, 28.0' RT)
301+30	16.0' LT	W11-2	1	---	---	6.25	---	---	PEDESTRIAN CROSSING
---	---	W16-7L	---	---	---	2.00	---	---	DIAGONAL ARROW LEFT (ON SAME POST AS W11-2 AT STA. 301+40, 16.0' LT)
301+48	28.5' RT	I2-3	---	---	---	---	1	2	IOLA POPULATION 1301
---	---	R2-1	---	1	---	---	1	---	SPEED LIMIT 35 MPH (ON SAME POSTS AS I2-3 AT STA. 301+48, 28.5' RT)
<b>PROJECT 6270-00-74 TOTAL</b>			<b>2</b>	<b>2</b>	<b>2</b>	<b>50.25</b>	<b>7</b>	<b>7</b>	

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**FIELD OFFICE**

PROJECT	642.5201 TYPE C EACH
6270-00-74	1
<b>PROJECT 6270-00-74 TOTAL</b>	<b>1</b>

**TRAFFIC CONTROL COVERING SIGNS**

SIGN DETAIL NUMBER	PLAN SHEET	SIGN COVERED	NO. OF COVERING CYCLES	643.0920 TRAFFIC CONTROL COVERING SIGNS TYPE II EACH
1	S2 - DETOUR OVERVIEW	RIGHT TURN ARROW	1	1
2	S2 - DETOUR OVERVIEW	RIGHT TURN AHEAD ARROW, RIGHT TURN AHEAD ARROW	1	2
5	S2 - DETOUR OVERVIEW	WEST, 161, LEFT TURN AHEAD ARROW, NORTH 48, STRAIGHT AHEAD ARROW	1	1
6	S2 - DETOUR OVERVIEW	WEST, 161, LEFT TURN ARROW	1	1
8	S2 - DETOUR OVERVIEW	STRAIGHT AHEAD ARROW, STRAIGHT AHEAD ARROW	1	1
9	S2 - DETOUR OVERVIEW	EAST, 161, RIGHT TURN ARROW, SOUTH, 49, RIGHT TURN ARROW	1	1
11	S2 - DETOUR OVERVIEW	EAST, 161, RIGHT TURN AHEAD ARROW	1	1
21	S2 - DETOUR OVERVIEW	STRAIGHT AHEAD ARROW	1	1
<b>PROJECT 6270-00-74 TOTAL</b>				<b>9</b>

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.

\* - DETECTABLE WARNING FIELD ONLY

**TRAFFIC CONTROL**

LOCATION	DAYS IN SERVICE	643.0300	643.0410	643.0420	643.0705	643.0900	644.1601*						
		TRAFFIC CONTROL DRUMS	TRAFFIC CONTROL BARRICADES TYPE II	TRAFFIC CONTROL BARRICADES TYPE III	TRAFFIC CONTROL WARNING LIGHTS TYPE A	TRAFFIC CONTROL SIGNS	TEMPORARY PEDESTRIAN CURB RAMP						
NO.	DAY	NO.	DAY	NO.	DAY	NO.	DAY						
6270-00-74	100	3	300	5	500	24	2,400	37	3,700	146	14,600	2	200
<b>PROJECT 6270-00-74 TOTAL</b>			<b>300</b>	<b>500</b>	<b>2,400</b>		<b>3,700</b>		<b>14,600</b>		<b>200</b>		

**TRAFFIC CONTROL SIGNS**

PROJECT	LOCATION	643.1000
		TRAFFIC CONTROL SIGNS FIXED MESSAGE SF
6270-00-74	STH 49, SOUTH APPROACH	32
6270-00-74	STH 49, NORTH APPROACH	32
<b>PROJECT 6270-00-74 TOTAL</b>		<b>64</b>

**TRAFFIC CONTROL**

PROJECT	643.5000 TRAFFIC CONTROL EACH
6270-00-74	1
<b>PROJECT 6270-00-74 TOTAL</b>	<b>1</b>

**PAVEMENT MARKING ITEMS**

STATION - STATION	TYPE	646.1005 MARKING LINE PAINT 4-INCH		646.1020 MARKING LINE EPOXY 4-INCH		646.7420 MARKING CROSSWALK EPOXY TRANSVERSE LINE 6-INCH		646.9000 MARKING REMOVAL LINE 4-INCH	
		YELLOW	WHITE	YELLOW	WHITE	LF	LF	LF	LF
9+28 - 10+32	CENTERLINE (DOUBLE YELLOW)	---	---	208	---	---	---	---	---
10+35	CROSSWALK	---	---	---	---	80	---	---	---
10+38 - 11+50	CENTERLINE (DOUBLE YELLOW)	---	---	218	---	---	---	---	---
100+31 - 118+57	CENTERLINE (DOUBLE YELLOW)	3,652	---	---	---	---	---	---	---
201+10 - 202+09	EDGE LINE, RT (WHITE)	---	100	---	---	---	---	---	---
201+17 - 207+91	CENTERLINE (DOUBLE YELLOW)	1,348	---	---	---	---	---	95	---
301+34	CROSSWALK	---	---	---	---	74	---	---	---
<b>PROJECT 6270-00-74 TOTAL</b>				<b>5,100</b>		<b>426</b>		<b>154</b>	<b>95</b>

**SAWING**

STATION - STATION	LOCATION	690.0150	690.0250
		SAWING ASPHALT LF	SAWING CONCRETE LF
8+99 - 9+14	STH 49, SIDEWALK, LT	---	20
9+28	STH 49	20	20
9+28	CURB AND GUTTER/SIDEWALK, LT/RT	---	22
9+28 - 9+63	DRIVEWAY, LT	40	---
10+85	STH 49	40	---
10+85	CURB AND GUTTER/SIDEWALK, LT/RT	---	10
11+50	STH 49	40	---
200+90 - 201+30	W STATE ST/TEMP WIDENING	47	3
200+90 - 201+30	TEMP WIDENING REMOVAL	47	---
301+32 - 301+37	STH 161, SIDEWALK, LT	---	10
<b>PROJECT 6270-00-74 TOTAL</b>		<b>234</b>	<b>85</b>

**TEMPORARY PEDESTRIAN BARRICADE**

STATION - STATION	OFFSET	644.1810 TEMPORARY PEDESTRIAN BARRICADE LF
201+10 - 202+09	RT	108
203+18 - 204+78	RT	160
205+58 - 207+89	RT	238
<b>PROJECT 6270-00-74 TOTAL</b>		<b>506</b>

**CONSTRUCTION STAKING**

STATION - STATION	650.4000	650.4500	650.5000	650.5500	650.6000	650.6500	650.8000	650.8500**	650.9000	650.9910	650.9920	
	CONSTRUCTION STAKING STORM SEWER EACH	CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION CURB GUTTER AND CURB & GUTTER LF	CONSTRUCTION STAKING PIPE CULVERTS EACH	CONSTRUCTION STAKING STRUCTURE LAYOUT B-68-0133 LS	CONSTRUCTION STAKING RESURFACING REFERENCE LF	CONSTRUCTION STAKING ELECTRICAL INSTALLATIONS 6270-00-74 LS	CONSTRUCTION STAKING CURB RAMPS EACH	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL 6270-00-74 LS	CONSTRUCTION STAKING SLOPE STAKES LF	
9+28 - 9+79	2	51	51	51	---	---	---	1	---	1	51	
10+00	---	---	---	---	---	1	---	---	---	---	---	
10+17 - 10+85	---	68	68	68	---	---	---	---	2	---	68	
10+85 - 11+50	---	---	---	---	---	---	65	---	---	---	---	
200+97 - 201+67	---	70	70	35	---	---	---	---	---	---	70	
300+93 - 301+26	---	---	---	---	---	---	---	---	3	---	33	
50+00 - 50+74	---	74	74	---	---	---	---	---	---	---	74	
51+10 - 51+24	---	14	14	---	1	---	---	---	---	---	14	
<b>PROJECT 6270-00-74 TOTAL</b>		<b>2</b>	<b>277</b>	<b>277</b>	<b>154</b>	<b>1</b>	<b>1</b>	<b>65</b>	<b>1</b>	<b>5</b>	<b>1</b>	<b>310</b>

\*\* - CATEGORY 0030

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.



**LIGHTING CONDUIT & ELECTRICAL WIRE**

LOC.	TO	LOC.	LINEAR DISTANCE	NUMBER OF CONDUITS	652.0225	652.0235	652.0605	IN CONDUIT RUN		#12 AWG IN LIGHT POLE			655.0610	655.0620	655.0635
					CONDUIT RIGID NONMETALLIC SCHEDULE 40	CONDUIT RIGID NONMETALLIC SCHEDULE 40	CONDUIT SPECIAL 2-INCH	WIRE SLACK LF	NUMBER OF WIRES (INCLUDING GROUND WIRE)	LENGTH OF WIRE IN POLE	NUMBER OF WIRES (INCLUDING GROUND WIRE)	LENGTH OF FESTOON WIRE IN POLE	NUMBER OF FESTOON RECEPTACLE WIRES (INCLUDING GROUND WIRE)	ELECTRICAL WIRE 12 AWG LIGHTING LF	ELECTRICAL WIRE 8 AWG LIGHTING LF
LC1		LPB1	9	2	---	18	---	25	7	---	---	---	---	238	---
LPB1		L-0001	7	1	7	---	---	22	7	40	3	20	3	180	203
L-0001		L-0002	106	1	106	---	---	10	7	40	3	20	3	180	812
L-0002		LPB2	5	1	5	---	---	22	7	---	---	---	---	189	---
LPB2		LPB3	92	1	28	---	---	34	7	---	---	---	---	882	---
LPB3		L-0003	8	1	8	---	---	22	7	40	3	20	3	180	210
L-0003		L-0004	104	1	62	---	42	10	5	40	3	20	3	180	570
METER		PB4	10	1	---	10	---	25	4	---	---	---	---	35	105
PB4		PB5	66	1	---	66	---	34	4	---	---	---	---	100	300
PB5		DB1	113	1	---	113	---	25	4	---	---	---	---	138	414
<b>PROJECT 6270-00-74 TOTAL</b>					<b>216</b>	<b>207</b>	<b>42</b>						<b>720</b>	<b>3377</b>	<b>819</b>

**PULL BOXES**

PULL BOX NO.	LOCATION	653.0164
		PULL BOXES NON-CONDUCTIVE 24"x42" EACH
LPB1	8+29, 34' RT	1
LPB2	9+42, 32' RT	1
LPB3	10+32, 32' RT	1
LPB4	9+67, 25' LT	1
LPB5	9+32, 32' RT	1
<b>PROJECT 6270-00-74 TOTAL</b>		<b>5</b>

**LIGHTING CONTROL CABINET**

CONTROL CABINET NO.	LOCATION	654.0230	SPV.0060.02
		CONCRETE CONTROL CABINET BASE TYPE L30 EACH	LIGHTING CONTROL CABINET 120/240 30-INCH SPECIAL EACH
LC1	8+20, 33' RT	1	1
<b>PROJECT 6270-00-74 TOTAL</b>		<b>1</b>	<b>1</b>

**LIGHTING EQUIPMENT**

LIGHT POLE BASE NO.	LOCATION	654.0105	SPV.0060.01
		CONCRETE BASE TYPE 5 EACH	LIGHT POLE ASSEMBLY EACH
L-0001	8+36, 34' RT	1	1
L-0002	9+37, 31' RT	1	1
L-0003	10+40, 31' RT	1	1
L-0004	11+44, 31' RT	1	1
<b>PROJECT 6270-00-74 TOTAL</b>		<b>4</b>	<b>4</b>

**ELECTRICAL SERVICE**

CABINET NO.	LOCATION	656.0200.01	656.0500.01
		ELECTRICAL SERVICE METER BREAKER PEDESTAL LS	ELECTRICAL SERVICE BREAKER DISCONNECT BOX LS
MB1	9+77, 25' LT	1	---
DB1	8+25, 33' RT	---	1
<b>PROJECT 6270-00-74 TOTAL</b>		<b>1</b>	<b>1</b>

ALL ITEMS ARE CATEGORY 0030 UNLESS OTHERWISE SPECIFIED.



MICHAEL MAZEMKE - REGISTER OF DEEDS  
 \*\*\*The above recording information verifies this document has been electronically recorded and returned to the submitter\*\*\*

# TRANSPORTATION PROJECT PLAT NO: 6270-00-24-4.01

PART OF THE NORTHWEST 1/4 OF THE SOUTHEAST 1/4, INCLUDING PART OF OUTLOT 1 OF CERTIFIED SURVEY MAP 2333 AND PART OF OUTLOT 32 OF PRESIDENT & TRUSTEES PLAT OF IOLA, ALL LOCATED IN SECTION 35, TOWNSHIP 24 NORTH, RANGE 11 EAST, VILLAGE OF IOLA, WAUPACA COUNTY, WISCONSIN.

RELOCATION ORDER STH 49 WAUPACA COUNTY  
 (VILLAGE OF IOLA, MAIN STREET, SOUTH BRANCH LITTLE WOLF RIVER, B-68-29)

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09, AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:  
 1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.  
 2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

RESERVED FOR REGISTER OF DEEDS  
 PROJECT NUMBER: 6270-00-24-4.01  
 AMENDMENT NO:

SCHEDULE OF LANDS & INTERESTS REQUIRED		OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE DEPARTMENT.				
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W SQ. FT. REQUIRED	EXISTING	TOTAL	TLE SQ. FT.
1	THE SHEVELAND-TAYLOR POST 14, AMERICAN LEGION, A VETERANS CORPORATION, IOLA, WISCONSIN	FEE, TLE	298	-----	298	621
2	VILLAGE OF IOLA	FEE	448	-----	448	-----
3	THOMAS R. FUCIK AND MELODY K.M. FUCIK	FEE, TLE	216	-----	216	348

RW COORDINATE TABLE			
POINT	Y	X	
24	397103.747	524952.928	
200	397200.056	524914.606	
201	397219.613	525003.480	
*202	397208.251	525006.019	
203	397203.676	525019.463	
204	397136.288	525034.292	
205	397119.092	525025.941	
206	397097.621	525030.739	
207	397130.096	524930.238	

\* NO TYPE 2 MONUMENT SET DUE TO CLOSE PROXIMITY OF EXISTING MONUMENT. USE COORDINATES IN THIS TABLE FOR R/W.

RW COURSE TABLE		
COURSE	BEARING	DISTANCE
201-202	S 12°35'44" E	11.64'
202-203	S 71°12'19" E	14.20'
203-204	S 12°24'37" E	69.00'
204-205	S 25°54'02" W	19.12'
205-206	S 12°35'44" E	22.00'
24-207	N 40°43'56" W	34.77'
207-200	N 12°35'44" W	71.69'

EXISTING MONUMENTS			
POINT	Y	X	DESCRIPTION
22	397271.353	524991.884	3/4" REBAR
23	397208.234	525006.069	3/4" REBAR
24	SEE RW COORD. TABLE		MAG NAIL
28	397120.992	524938.062	RR SPIKE

BASIS OF EXISTING RIGHT OF WAY			
ROAD NAME	PROJECT/SURVEY	VOL. PAGE	DOC.
STH 49	TPP 6270-00-01-4.01		820733
STH 49	6260-01-00		
STH 49	SAP 4361		
STH 49	PRESIDENT & TRUSTEES PLAT OF IOLA		
STH 49	CSM 2333	7 394	444554
STH 49	CSM 6512	23 225	718852
STH 49	CSM 7204	27 148	787586

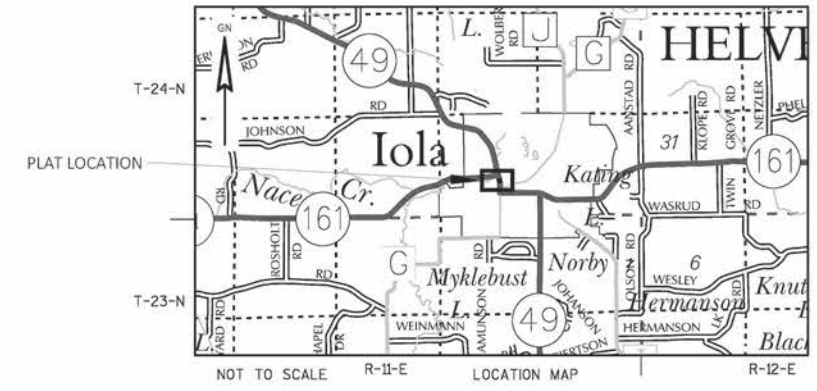
PARCEL 2 NOTE: PARCEL 2 FALLS WITHIN THE "ORDINARY HIGH WATER MARK" OR "WATERWAY" OF THE LITTLE WOLF RIVER.

NOTES:  
 POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), WAUPACA COUNTY, NAD83 (2011), IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.  
 ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4"x24" IRON REBARS) UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.  
 ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.  
 RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.  
 DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLE)S ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN RHINELANDER, WISCONSIN.



CONVENTIONAL SYMBOLS	
FOUND IRON PIPE/PIN	IF (1" UNLESS NOTED)
R/W MONUMENT	● (SET)
R/W STANDARD	▲ (SET)
SIGN	ISIGN
SECTION CORNER MONUMENT	●
SECTION CORNER SYMBOL	⊕
FEE (HATCH VARIES)	///
TEMPORARY LIMITED EASEMENT	-----
PERMANENT LIMITED EASEMENT	-----
R/W BOUNDARY POINT	○
EXISTING MONUMENT POINT	○
PARCEL NUMBER	○
UTILITY INTEREST	○
SIGN NUMBER (OFF PREMISE)	○
BUILDING	▭
PROPOSED R/W LINE	---
EXISTING H.E. LINE	---
PROPERTY LINE	---
LOT & TIE LINES	---
SLOPE INTERCEPTS	---
CORPORATE LIMITS	---
NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	---
ACCESS RESTRICTED (BY ACQUISITION)	---
NO ACCESS (BY STATUTORY AUTHORITY)	---
SECTION LINE	---
QUARTER LINE	---
SIXTEENTH LINE	---
EXISTING CENTERLINE	---
PROPOSED REFERENCE LINE	---
PARALLEL OFFSET	---

CONVENTIONAL ABBREVIATIONS		
ACCESS POINT/ DRIVEWAY CONNECTION	AP	RELEASE OF RIGHTS
ACCESS RIGHTS	AR	REMAINING
ACRES	AC.	RIGHT-OF-WAY
AND OTHERS	ET.AL.	SECTION
CENTERLINE	C/L	STATION
CERTIFIED SURVEY MAP	CSM	TEMPORARY LIMITED EASEMENT
CORNER	COR.	VOLUME
DOCUMENT	DOC.	
EASEMENT	EASE.	
HIGHWAY EASEMENT	H.E.	
LAND CONTRACT	LC	
MONUMENT	MON.	
PAGE	P.	
PERMANENT LIMITED EASEMENT	PLE	
PROPERTY LINE	PL	
RECORDED AS	(100')	
REFERENCE LINE	R/L	
	ROR	
	REM.	
	R/W	
	SEC.	
	STA.	
	TLE	
	V.	

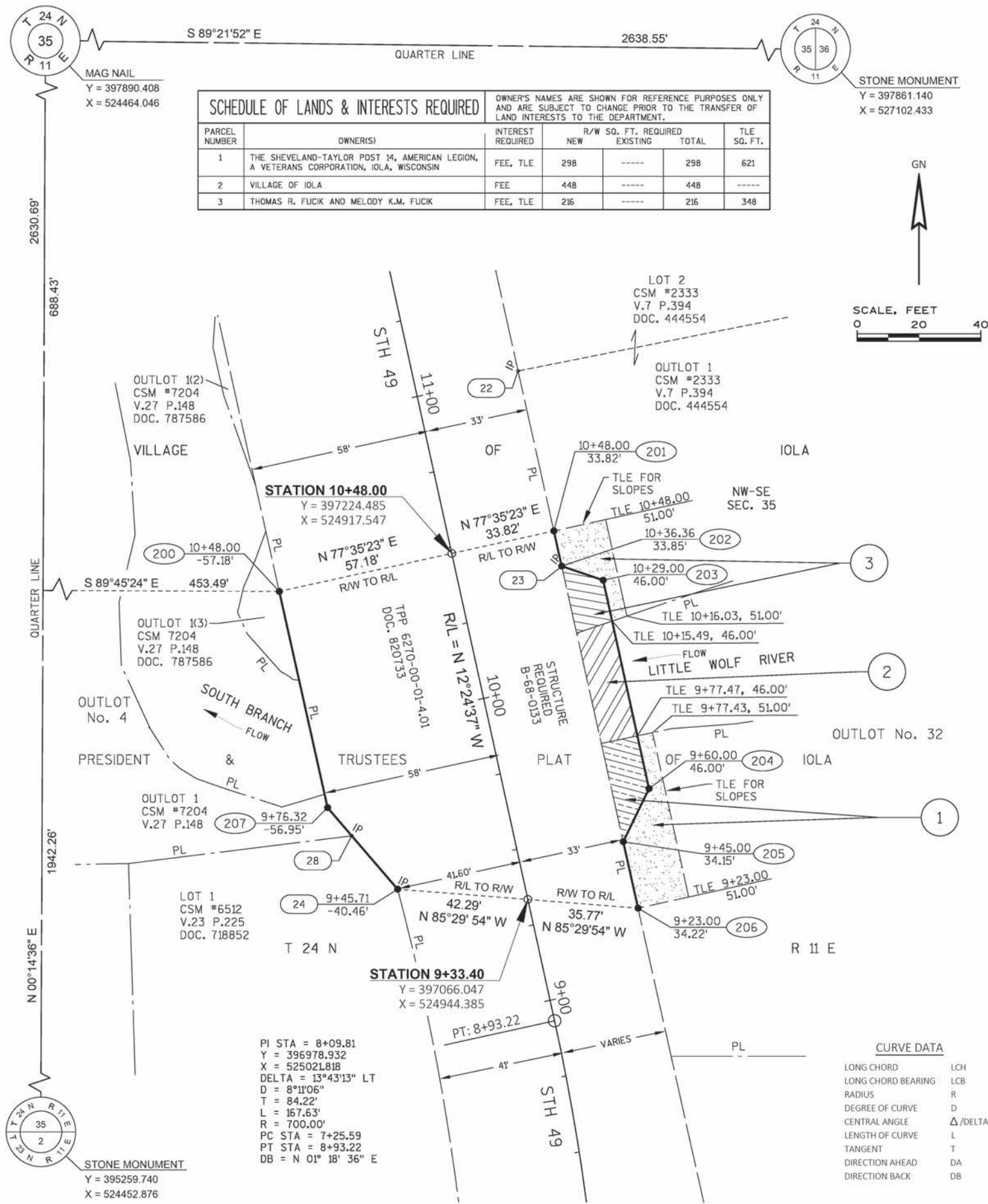
**AECOM**

I, DONALD J. BUZA, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

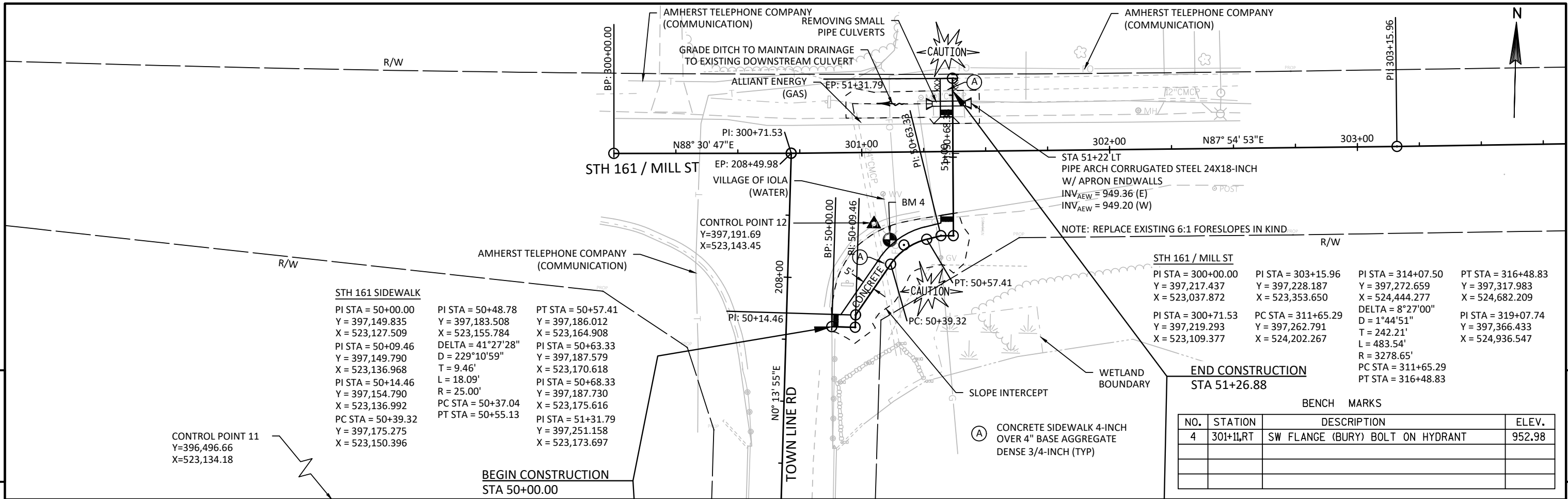
SIGNATURE: *Donald J. Buza* DATE: 5/01/2019  
 PRINT NAME: DONALD J. BUZA  
 REGISTRATION NUMBER: S-2338

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION NORTH CENTRAL REGION OFFICE.

SIGNATURE: *Brent L. Stolla* DATE: 5-3-19  
 PRINT NAME: Brent L. Stolla







**STH 161 SIDEWALK**

PI STA = 50+00.00 Y = 397,149.835 X = 523,127.509	PI STA = 50+48.78 Y = 397,183.508 X = 523,155.784	PT STA = 50+57.41 Y = 397,186.012 X = 523,164.908
PI STA = 50+09.46 Y = 397,149.790 X = 523,136.968	DELTA = 41°27'28" D = 229°10'59" T = 9.46' L = 18.09' R = 25.00'	PI STA = 50+63.33 Y = 397,187.579 X = 523,170.618
PI STA = 50+14.46 Y = 397,154.790 X = 523,136.992	PC STA = 50+37.04 PT STA = 50+55.13	PI STA = 50+68.33 Y = 397,187.730 X = 523,175.616
PC STA = 50+39.32 Y = 397,175.275 X = 523,150.396		PI STA = 51+31.79 Y = 397,251.158 X = 523,173.697

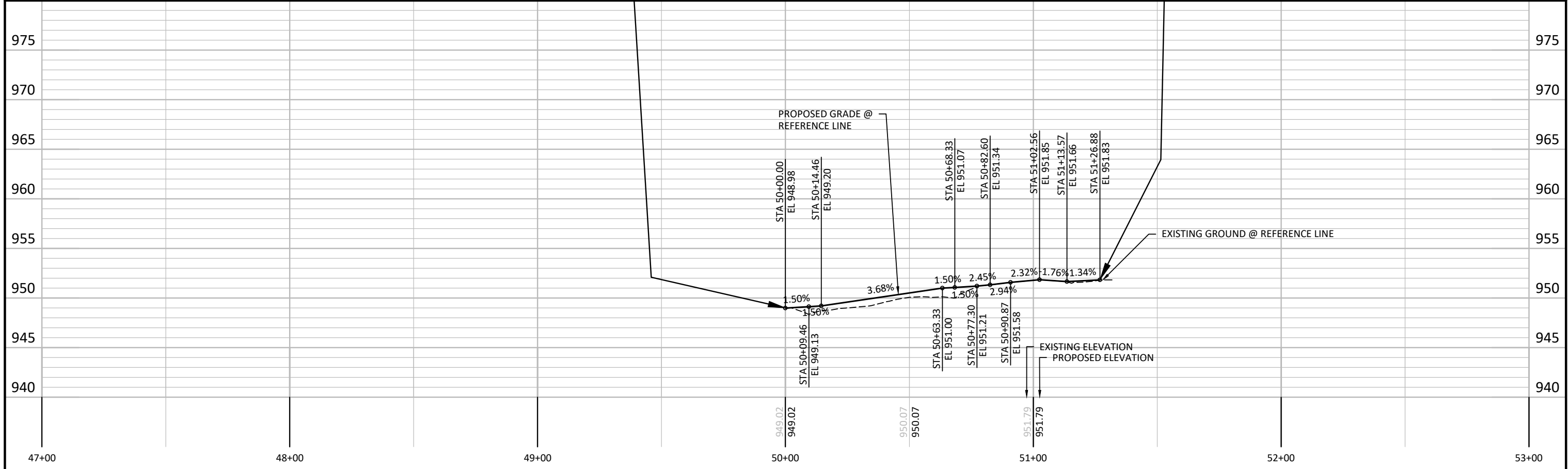
**STH 161 / MILL ST**

PI STA = 300+00.00 Y = 397,217.437 X = 523,037.872	PI STA = 303+15.96 Y = 397,228.187 X = 523,353.650	PI STA = 314+07.50 Y = 397,272.659 X = 524,444.277	PT STA = 316+48.83 Y = 397,317.983 X = 524,682.209
PI STA = 300+71.53 Y = 397,219.293 X = 523,109.377	PC STA = 311+65.29 Y = 397,262.791 X = 524,202.267	DELTA = 8°27'00" D = 1°44'51" T = 242.21' L = 483.54' R = 3278.65'	PI STA = 319+07.74 Y = 397,366.433 X = 524,936.547

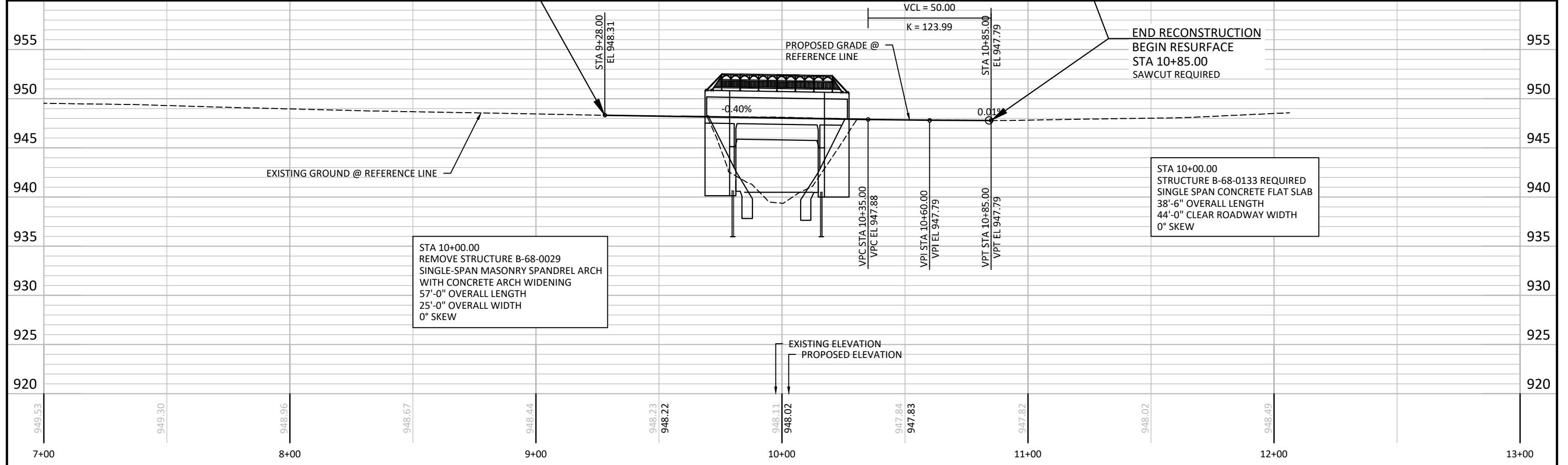
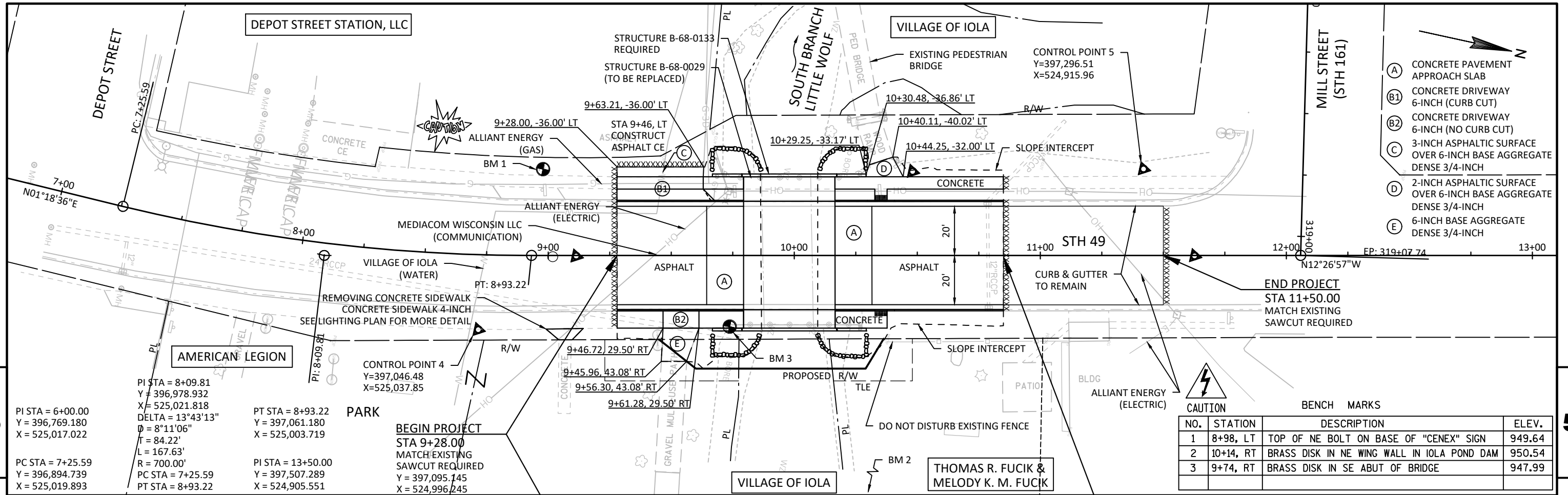
**END CONSTRUCTION**  
STA 51+26.88

**BENCH MARKS**

NO.	STATION	DESCRIPTION	ELEV.
4	301+11.17	SW FLANGE (BURY) BOLT ON HYDRANT	952.98

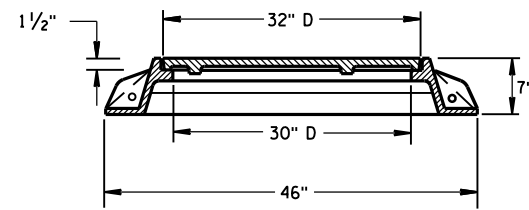
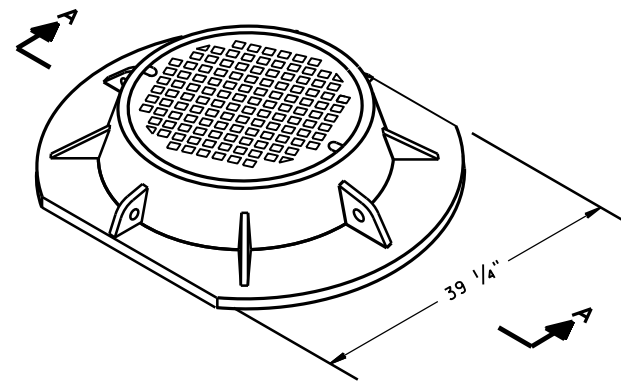




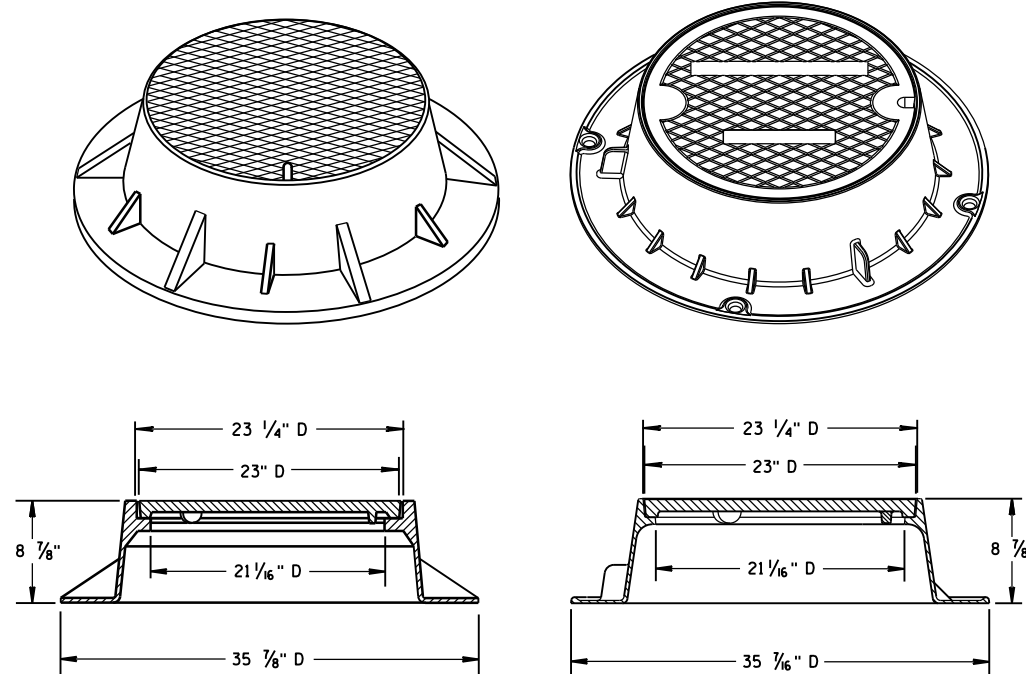


## Standard Detail Drawing List

08A05-19D	INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M
08C06-02	INLETS 3-FT AND 4-FT DIAMETER
08D01-20A	CONCRETE CURB & GUTTER
08D01-20B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08D05-20A	CURB RAMPS TYPES 1 AND 1-A
08D05-20B	CURB RAMPS TYPES 2 AND 3
08D05-20C	CURB RAMPS TYPES 4A AND 4A1
08D05-20D	CURB RAMPS TYPE 4B AND 4B1
08D05-20E	CURB RAMPS TYPES 5, 6, 7A, 7B & 8
08D05-20F	CURB RAMPS RADIAL DETECTABLE WARNING FIELD APPLICATIONS
08D05-20G	CURB RAMPS RECTANGULAR AND RADIAL DETECTABLE WARNING PLATES
08D18-02	DRIVEWAY AND SIDEWALK RAMPS TYPES X & Y
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E11-02	TURBIDITY BARRIER
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F02-01	APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
09B02-10	CONDUIT
09B16-01	PULL BOX NON-CONDUCTIVE
09C02-09	CONCRETE BASES, TYPES 1, 2, 5, & 6
09C03-04	TRANSFORMER/PEDESTAL BASES
09C14-03	CONCRETE CONTROL CABINET BASE, TYPE L
09D01-05	CABINET SERVICE INSTALLATION (METER BREAKER PEDESTAL)
09D04-03	LIGHTING CONTROL CABINET 120/240 VOLT
09E03-06	NON-FREEWAY LIGHTING UNIT POLE WIRING
09H04-01	2 CIRCUIT ELECTRICAL SERVICE METER BREAKER PEDESTAL AND BREAKER DISCONNECT BOX
09H05-01	CABINET BREAKER DISCONNECT BOX INSTALLATION
12A03-10	NAME PLATE (STRUCTURES)
13B02-09A	CONCRETE PAVEMENT APPROACH SLAB
13C01-19	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-07C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15C11-07A	CHANNELIZING DEVICES FLEXIBLE TUBULAR MARKER POST
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C19-05A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C33-03	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D20-04	TRAFFIC CONTROL, SINGLE LANE CLOSURE, NON-FREEWAY/EXPRESSWAY
15D28-03	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D30-05A	TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION
15D30-05B	TRAFFIC CONTROL, TEMPORARY ADA COMPLIANT PEDESTRIAN ACCOMMODATION
15D30-05C	TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

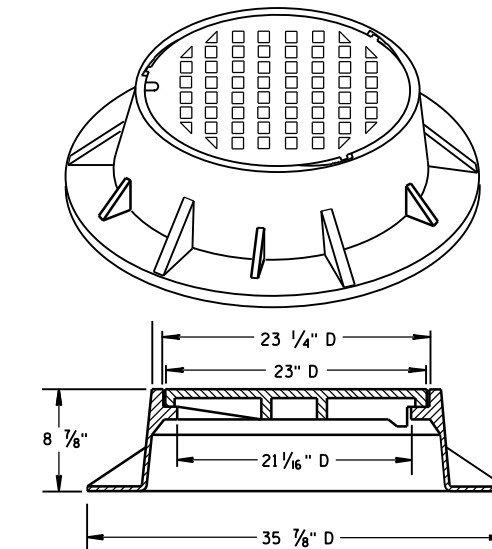
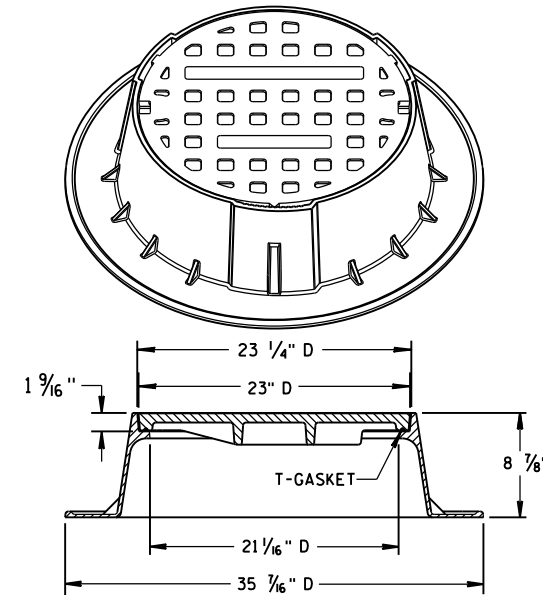


SECTION A-A  
TYPE "K"

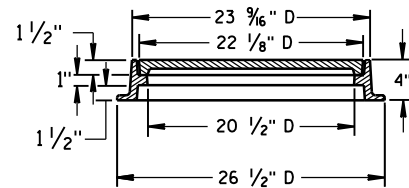
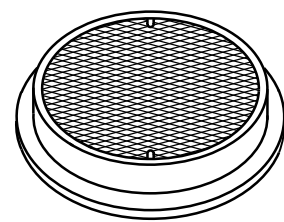


TYPE "J"

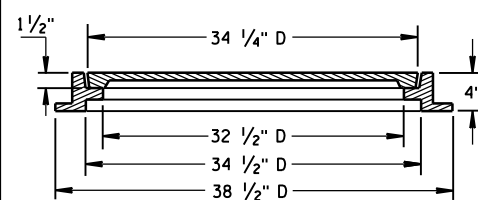
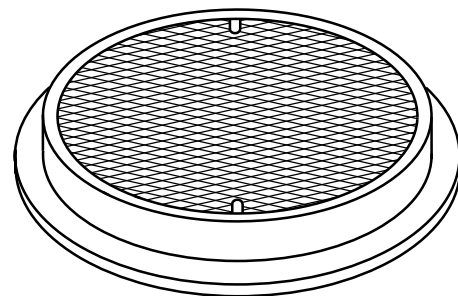
NOTE: EITHER CASTING IS ACCEPTABLE



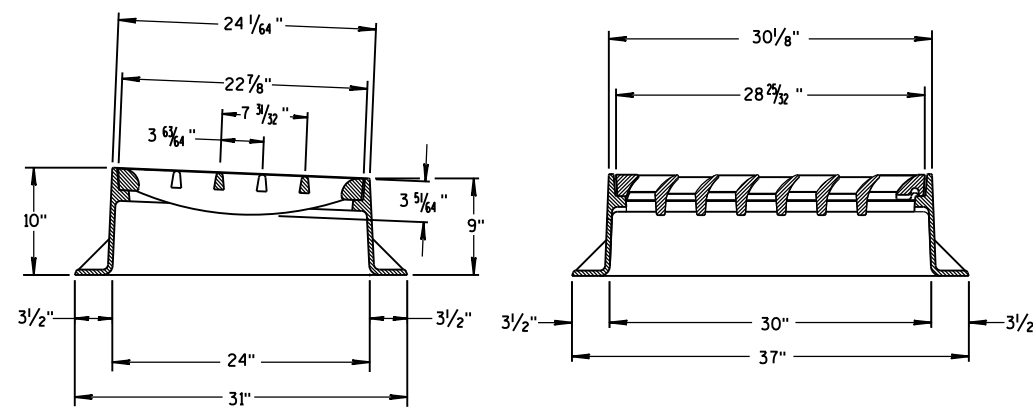
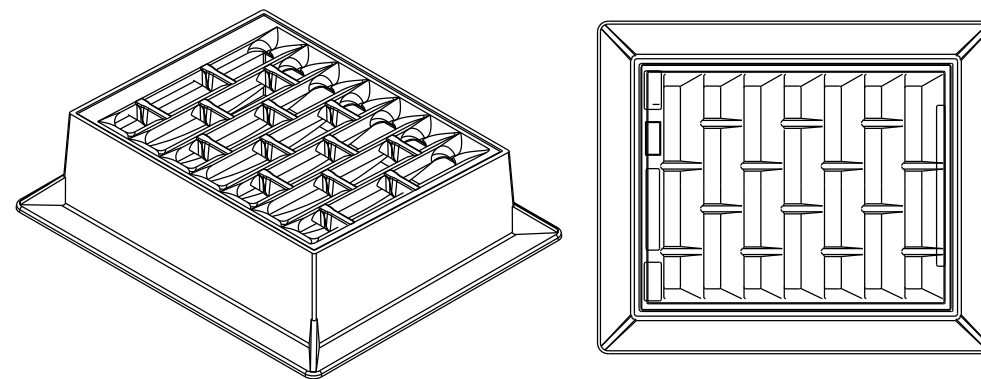
TYPE "J" SPECIAL  
TYPE "B" NON-ROCKING SELF-SEAL LID  
(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)  
NOTE: EITHER CASTING IS ACCEPTABLE



TYPE "L"



TYPE "M"



INLET COVER TYPE "BW"

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

6

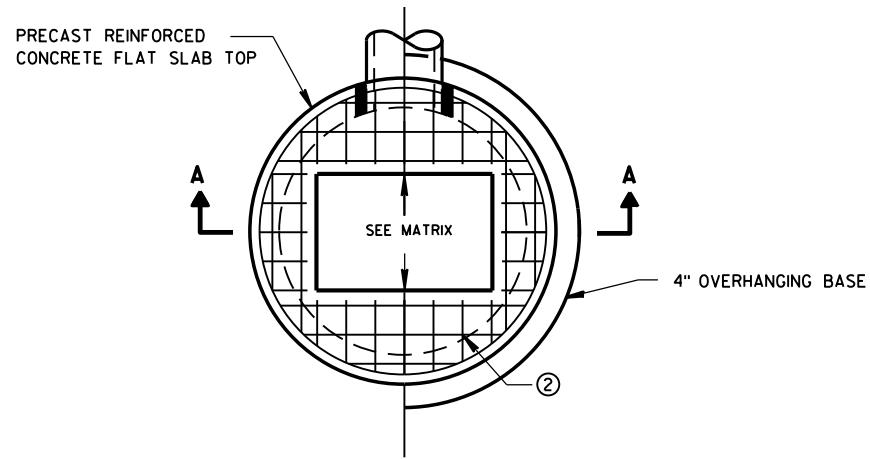
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S.D.D. 8 A 5-19d

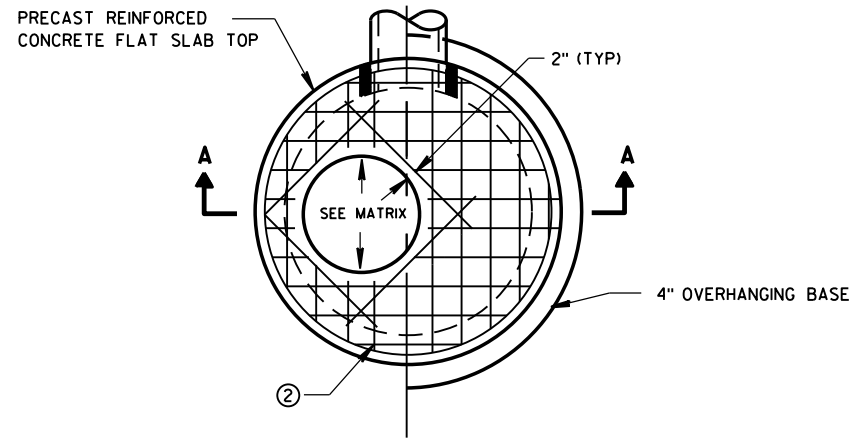
S.D.D. 8 A 5-19d

<b>INLET COVER TYPE BW MANHOLE COVERS, TYPE K, J, J-S, L &amp; M</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE FHWA	/s/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER

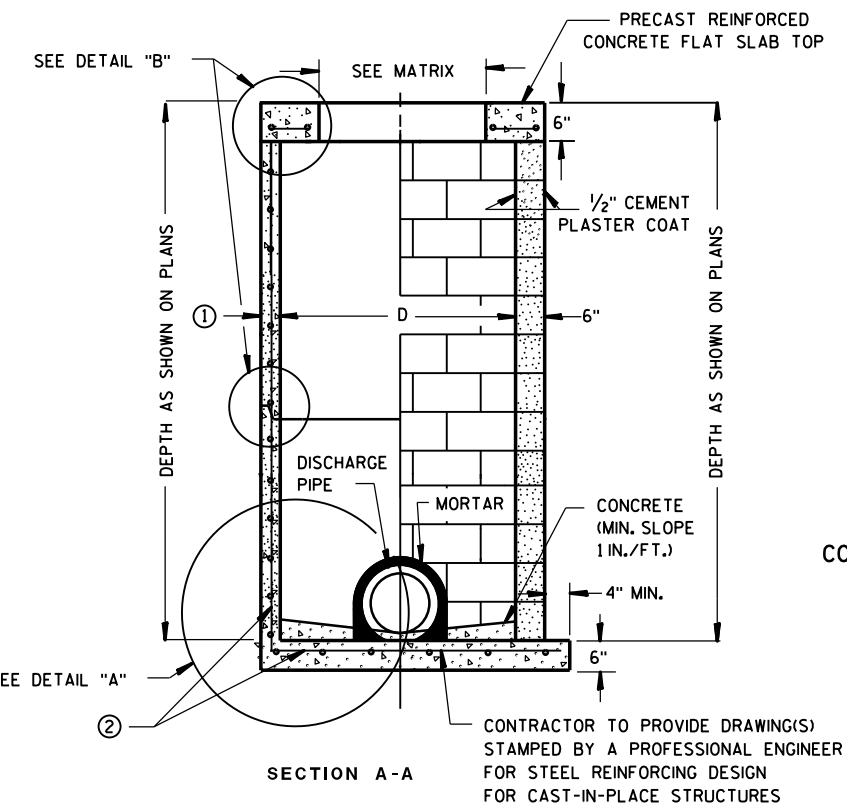




PLAN VIEW RECTANGULAR OPENING



PLAN VIEW CIRCULAR OPENING

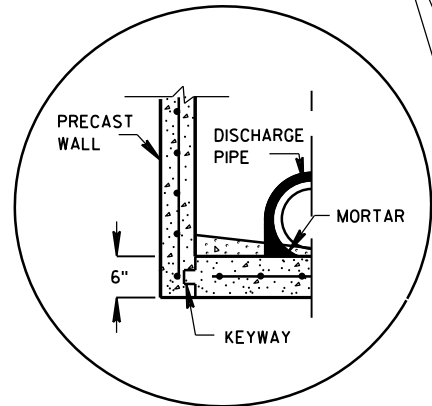


**PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE**      **CONCRETE BLOCK WITH CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE** ②

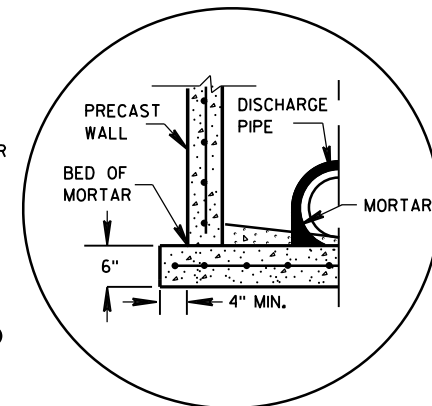
CIRCULAR INLETS W/ FLAT TOP

CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)

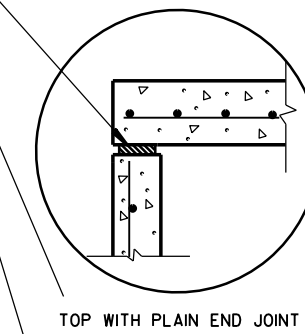


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

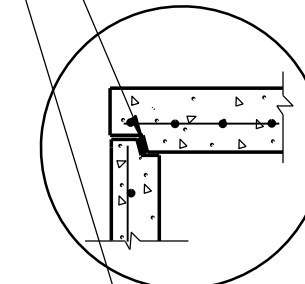


SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

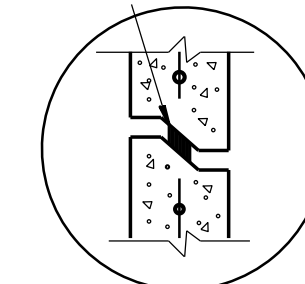
DETAIL "A"



TOP WITH PLAIN END JOINT



TOP WITH TONGUE AND GROOVE JOINT



RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"

INLETS 3-FT AND 4-FT DIAMETER

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

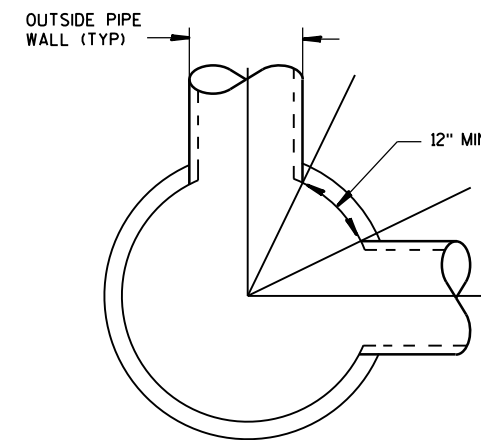
4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4-IN FOR 3-FT DIAMETER AND 5-IN FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

**INLET COVER OPENING MATRIX**

	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
3-FT	2 DIA.				X							X
	2X2	X	X					X		X		
4-FT	2 DIA.				X							X
	2X2	X	X					X		X	X	
	2X2.5			X								
	2X3						X					
	2.5X3					X						



DETAIL "C"

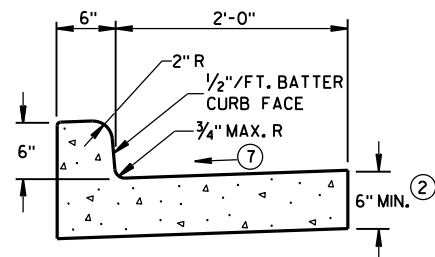
**PIPE MATRIX**

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18

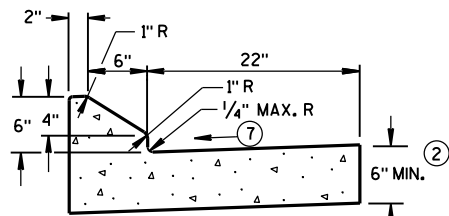
**INLETS 3-FT AND 4-FT DIAMETER**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

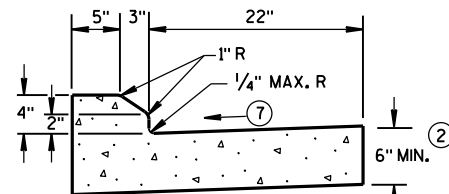
APPROVED  
Sept., 2016      /S/ Rodney Taylor  
DATE      ROADWAY STANDARDS DEVELOPMENT  
FHWA      UNIT SUPERVISOR



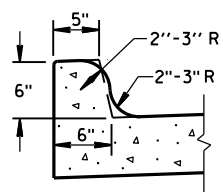
TYPES A<sup>①</sup> & D



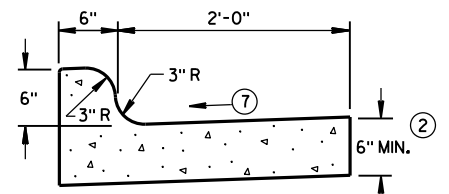
6" SLOPED CURB TYPES G<sup>①</sup> & J



4" SLOPED CURB TYPES G<sup>①</sup> & J

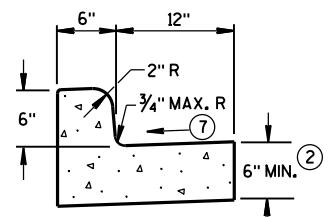


TYPES K<sup>①</sup> & L  
(OPTIONAL CURB SHAPE)



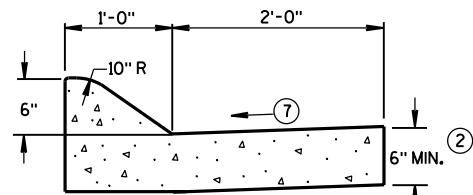
TYPES K<sup>①</sup> & L

CONCRETE CURB & GUTTER 30"

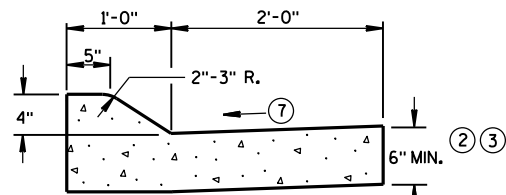


TYPES A<sup>①</sup> & D

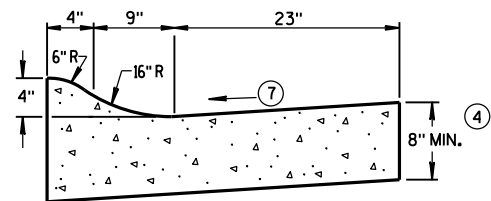
CONCRETE CURB & GUTTER 18"



6" SLOPED CURB TYPES A<sup>①</sup> & D

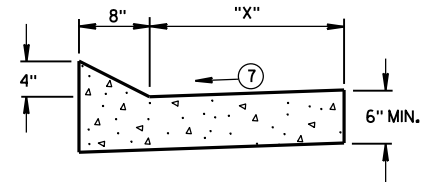


4" SLOPED CURB TYPES A<sup>①</sup> & D



4" SLOPED CURB TYPES R<sup>①</sup> & T<sup>⑤</sup>

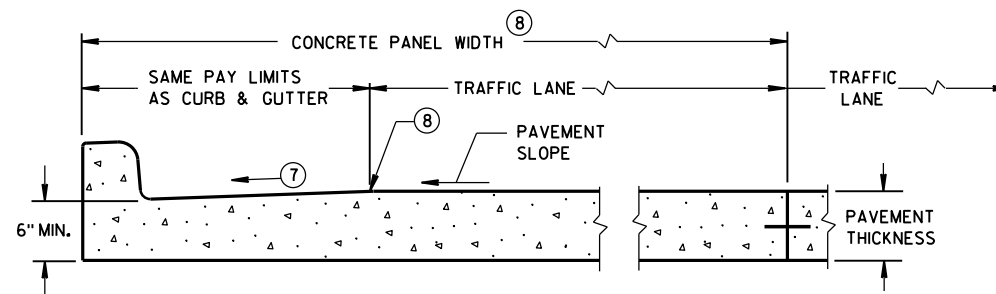
CONCRETE CURB & GUTTER 36"



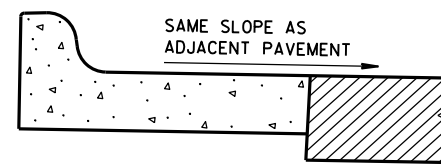
TYPES TBT & TBTT<sup>①</sup>

CONCRETE CURB & GUTTER

TBT & TBTT	"X"
30"	22"
36"	28"



PARTIAL SECTION OF PAVEMENT  
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER<sup>⑥</sup>  
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.

PAVEMENT THICKNESS  
AND MAXIMUM CONCRETE  
PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'

\* BIKE LANE IS NOT SHOWN.

CONCRETE CURB & GUTTER

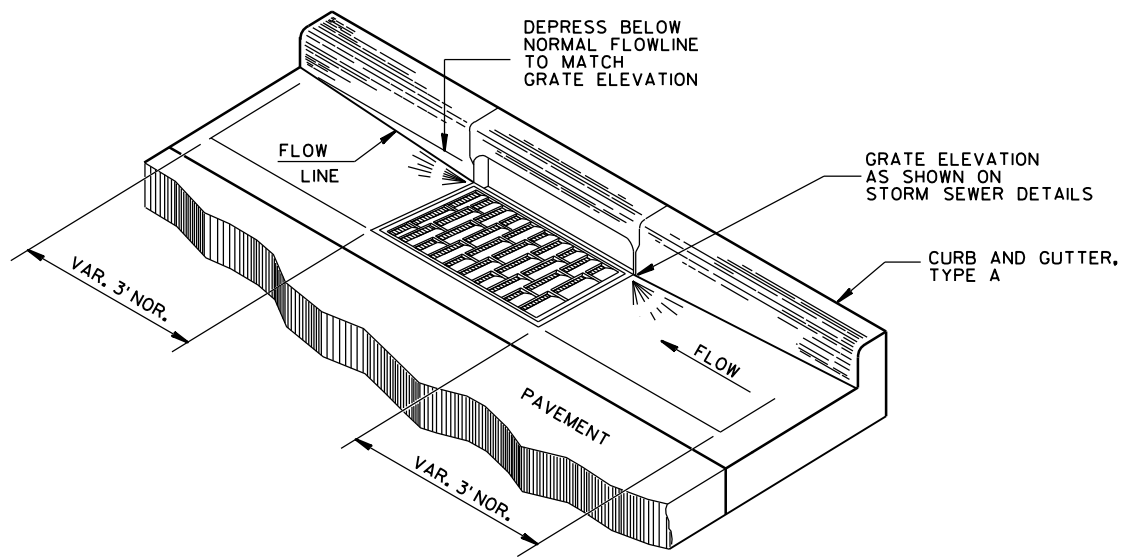
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

**GENERAL NOTES**

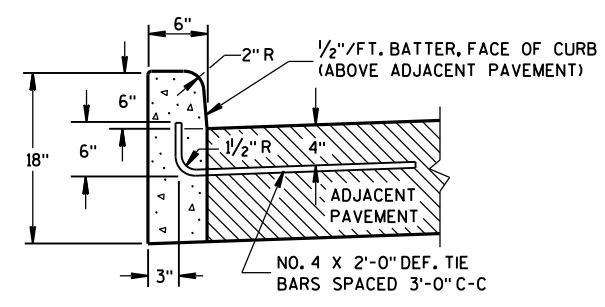
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.  
 PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

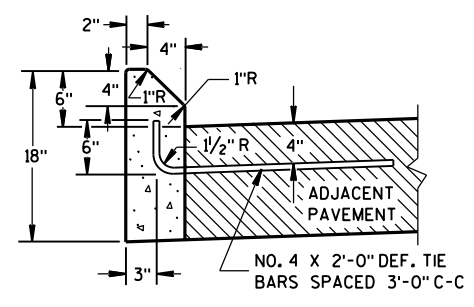
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑨ REFER TO SDD 8D18 AND SDD 8D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.



**DETAIL OF CURB AND GUTTER AT INLETS**  
(TYPE H INLET COVER SHOWN)

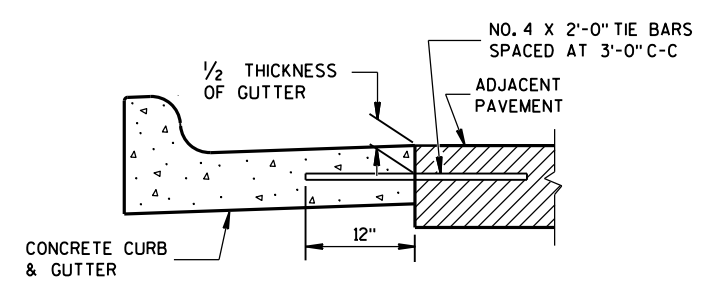


TYPES A<sup>①</sup> & D

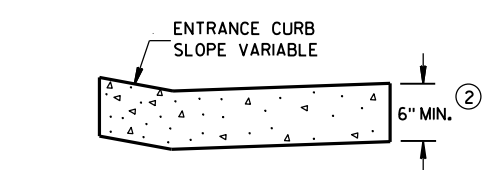


TYPES G<sup>①</sup> & J

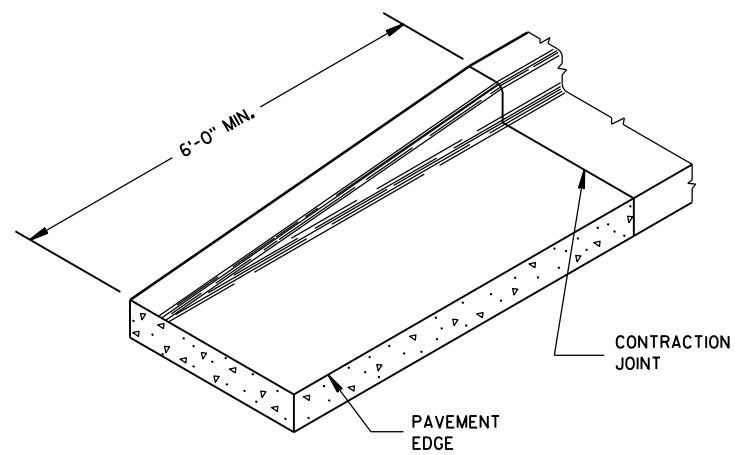
**CONCRETE CURB**



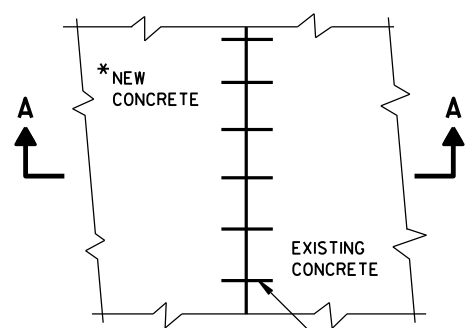
TYPICAL TIE BAR LOCATION<sup>①</sup>



DRIVEWAY ENTRANCE CURB<sup>⑨</sup>  
(WHEN DIRECTED BY THE ENGINEER)

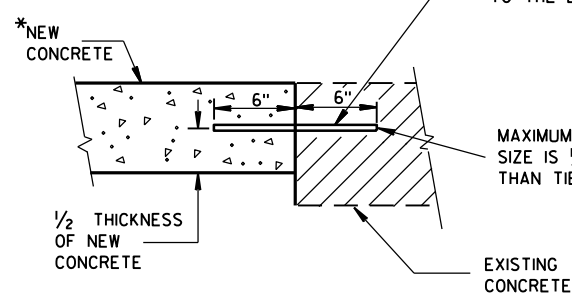


**END SECTION CURB & GUTTER**



PLAN VIEW

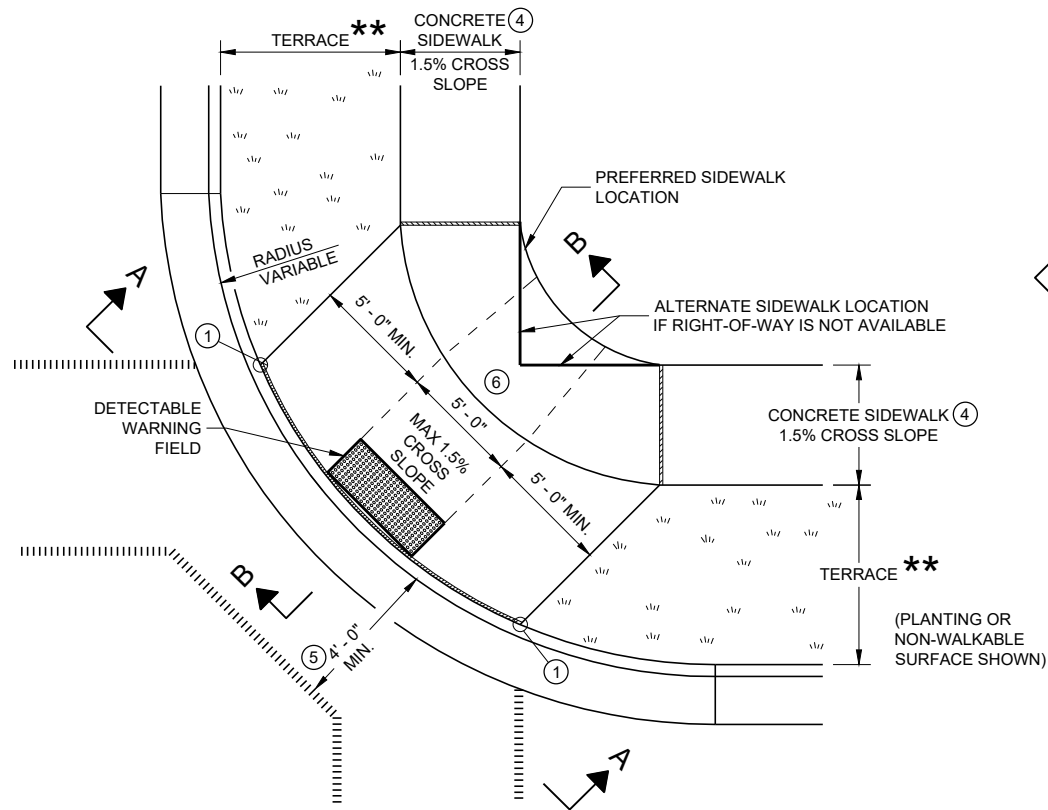
\* NEW CURB & GUTTER, SURFACE DRAINS, CONCRETE PAVEMENT OR OTHER NEW CONCRETE.



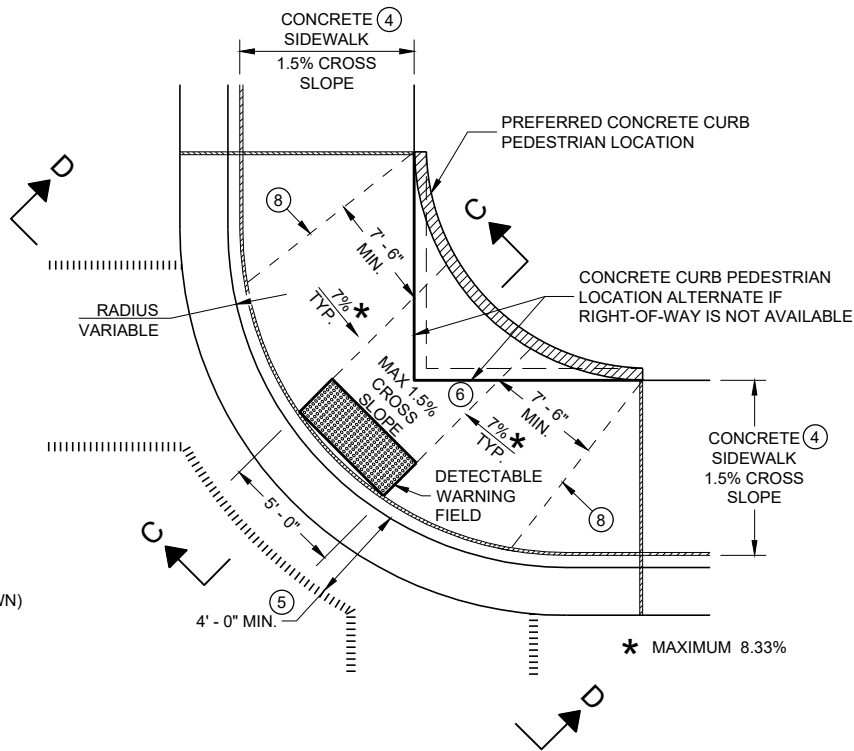
SECTION A-A  
**TIE BARS DRILLED INTO EXISTING PAVEMENT**

CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June, 2017 DATE	/s/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

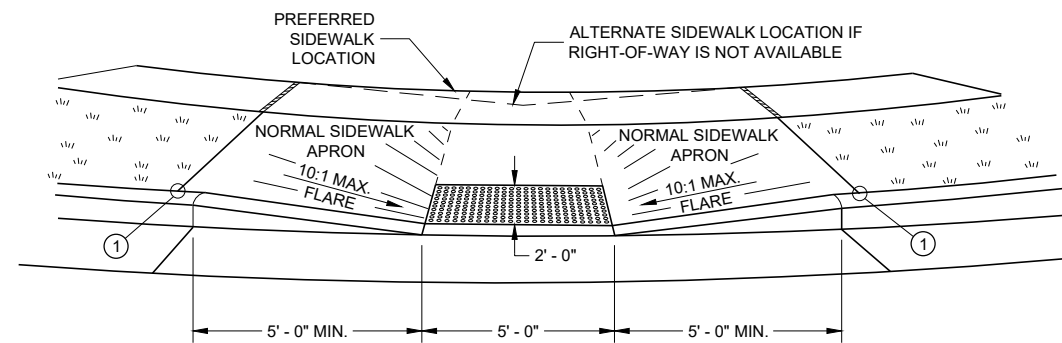




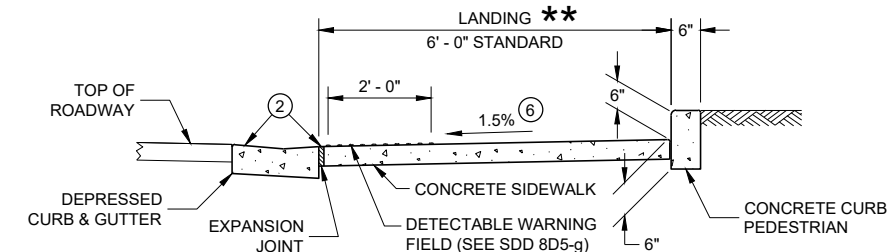
**PLAN VIEW  
CURB RAMP TYPE 1  
(CENTER OF CORNER RADIUS)**



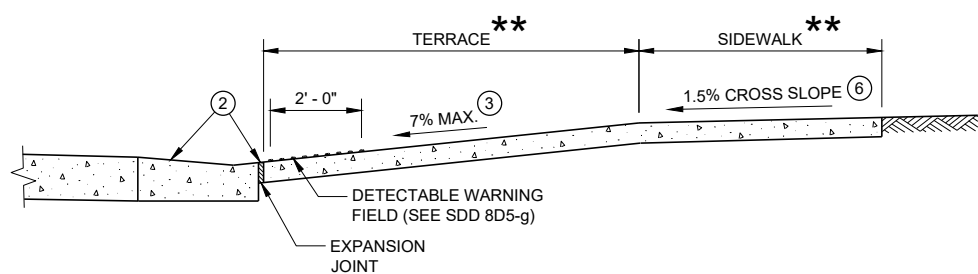
**PLAN VIEW  
CURB RAMP TYPE 1 - A  
(NO TERRACE)**



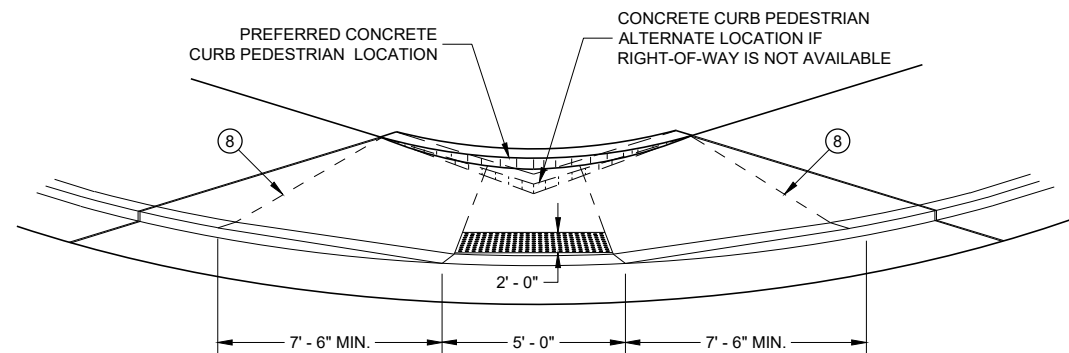
**VIEW A - A FOR TYPE 1**



**SECTION C - C FOR TYPE 1 - A**



**SECTION B - B FOR TYPE 1**



**VIEW D - D FOR TYPE 1 - A**

**GENERAL NOTES**

AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.  
 DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

WHEN NECESSARY, THE SIDEWALK ELEVATION MAY BE LOWERED TO MEET THE HIGH POINT ON THE RAMP.  
 TYPE 1 CURB RAMPS SHALL HAVE A NORMAL SIDEWALK APRON AND CURB ON BOTH SIDES OF RAMP.

DETECTABLE WARNING FIELD SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS "CURB RAMP DETECTABLE WARNING FIELD". THE CONCRETE PEDESTRIAN CURB, IF NEEDED, SHALL BE MEASURED AND PAID BY THE LINEAR FOOT AS "CONCRETE CURB PEDESTRIAN". CONCRETE SIDEWALK IN THE CURB RAMP AREA SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS CONCRETE SIDEWALK, INCLUDING THE AREA UNDER THE DETECTABLE WARNING FIELD.

SELECT CURB RAMP DETECTABLE WARNING FIELD MATERIALS AND DEVICES FROM THE DEPARTMENT'S APPROVED MATERIALS LIST. THE COLOR OF THE DETECTABLE WARNING FIELD IS SPECIFIED ELSEWHERE AND IS INCIDENTAL TO THE BID ITEM OF "CURB RAMP DETECTABLE WARNING FIELD"

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

SURFACE TEXTURE OF THE RAMP SHALL BE OBTAINED BY COARSE BROOMING TRANSVERSE TO THE SLOPE OF THE RAMP.

- ① THIS POINT IS AN EXTENSION OF OUTSIDE EDGE OF APPROACHING SIDEWALK WHERE IT MEETS THE BACK OF CONCRETE CURB. POINT LOCATION MAY BE ADJUSTED TO ALIGN WITH BEGINNING OF FULL-HEIGHT CURB IF THIS DISTANCE IS SHORT.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4" INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- ③ MAXIMUM 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑤ PROVIDE A LEVEL LANDING IN THE STREET AND GUTTER AREA (2% MAXIMUM SLOPE IN ANY DIRECTION). WHEN THE GUTTER SLOPE EXCEEDS 2%, CONSTRUCT THE LEVEL LANDING IN THE STREET AREA.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET BY 5 FEET.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.

**LEGEND**

- 1/2" EXPANSION JOINT SIDEWALK
- - - - - CONTRACTION JOINT FIELD LOCATED
- ||||||| PAVEMENT MARKING CROSSWALK (WHITE)

**CURB RAMPS  
TYPE 1 AND 1-A**

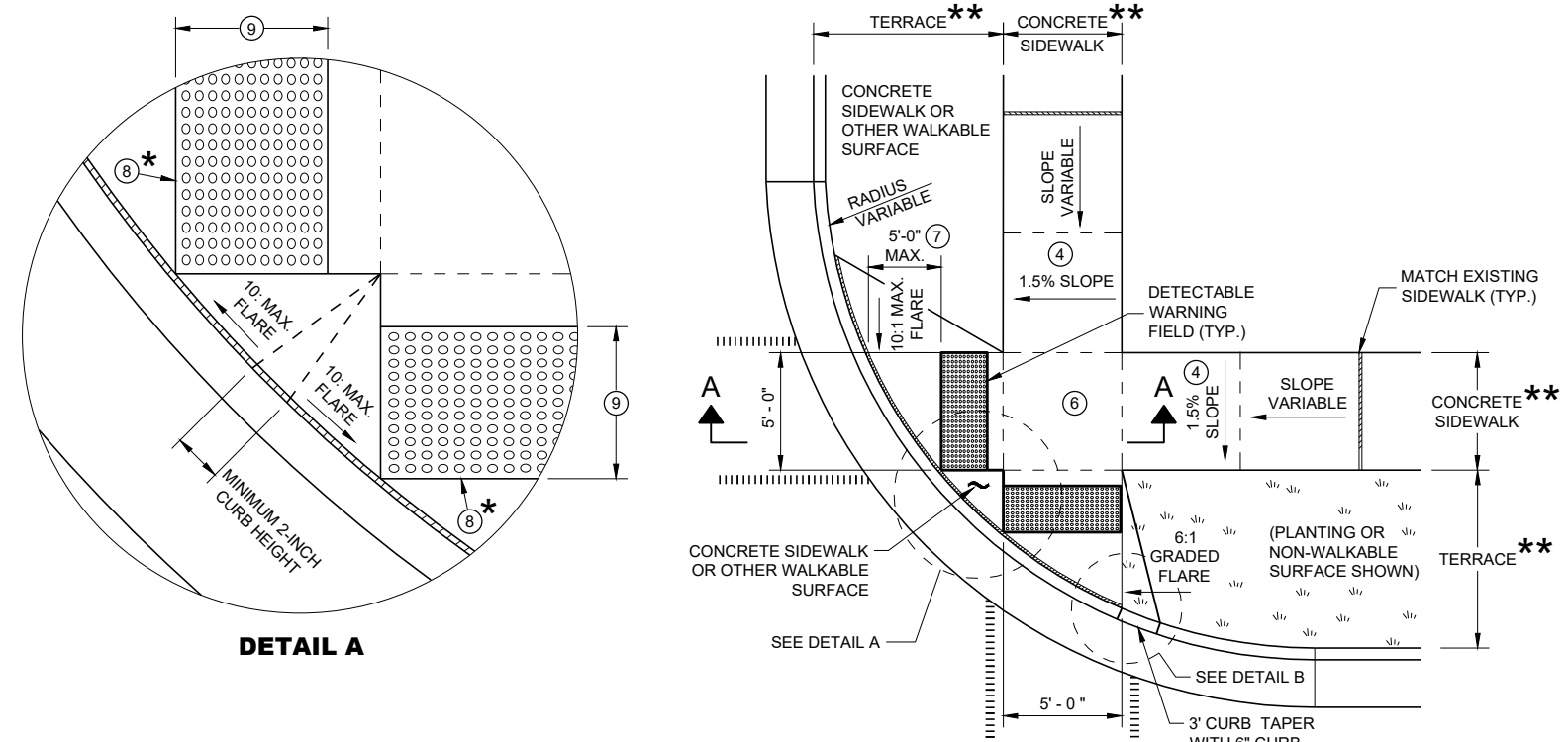
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

6

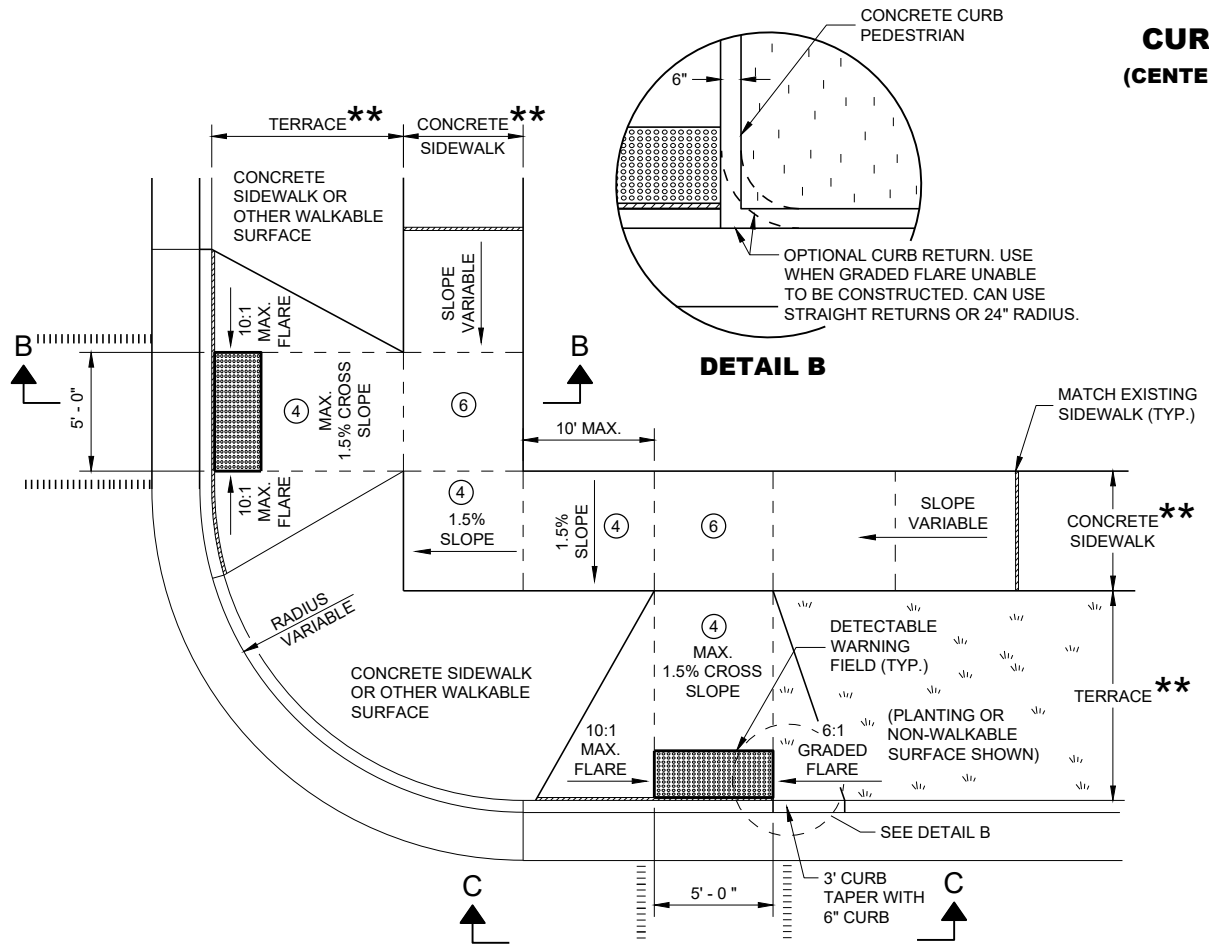
6

SDD08D05 - 20a

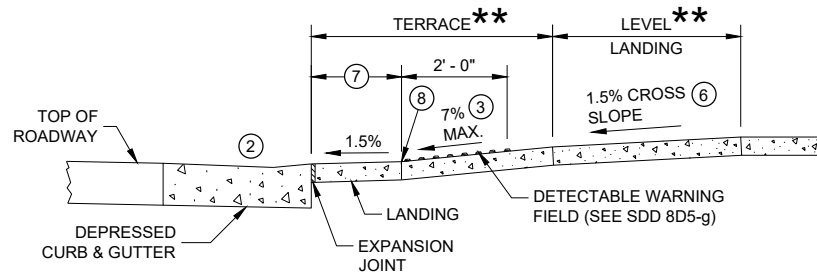
SDD08D05 - 20a



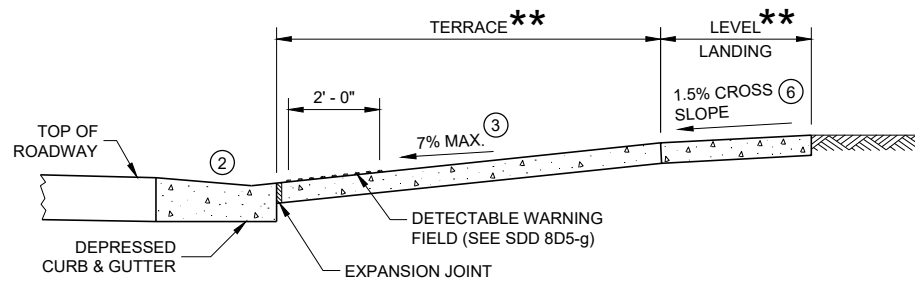
**PLAN VIEW CURB RAMP TYPE 2 (CENTER OF CORNER RADIUS)**



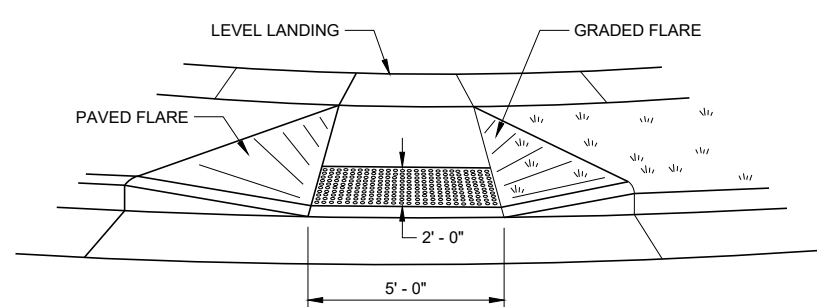
**PLAN VIEW CURB RAMP TYPE 3 (OUTSIDE OF CROSSWALK AREA)**



**SECTION A - A FOR TYPE 2**



**SECTION B - B FOR TYPE 3**



**VIEW C - C FOR TYPE 3**

**GENERAL NOTES**

- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4 - INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- ③ AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE (2.67% OR LESS) AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET X 5 FEET.
- ⑦ WHEN GRADE BREAK DISTANCE EXCEEDS 5 FEET, USE RADIAL DETECTABLE WARNING FIELD PER SDD 8D5-f.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑨ WHEN DISTANCE IS LESS THAN 6' - 0", IT MAY BE DIFFICULT TO ACHIEVE A 7% SLOPE OR FLATTER ALONG THE RAMP. REDUCE CURB HEIGHT IN TRIANGLE AREA TO ACHIEVE 7% SLOPE OR FLATTER ON RAMP. CONSTRUCT 2-INCH MINIMUM CURB HEIGHT BETWEEN 10:1 FLARES.

\* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IN FRONT OF GRADE BREAK

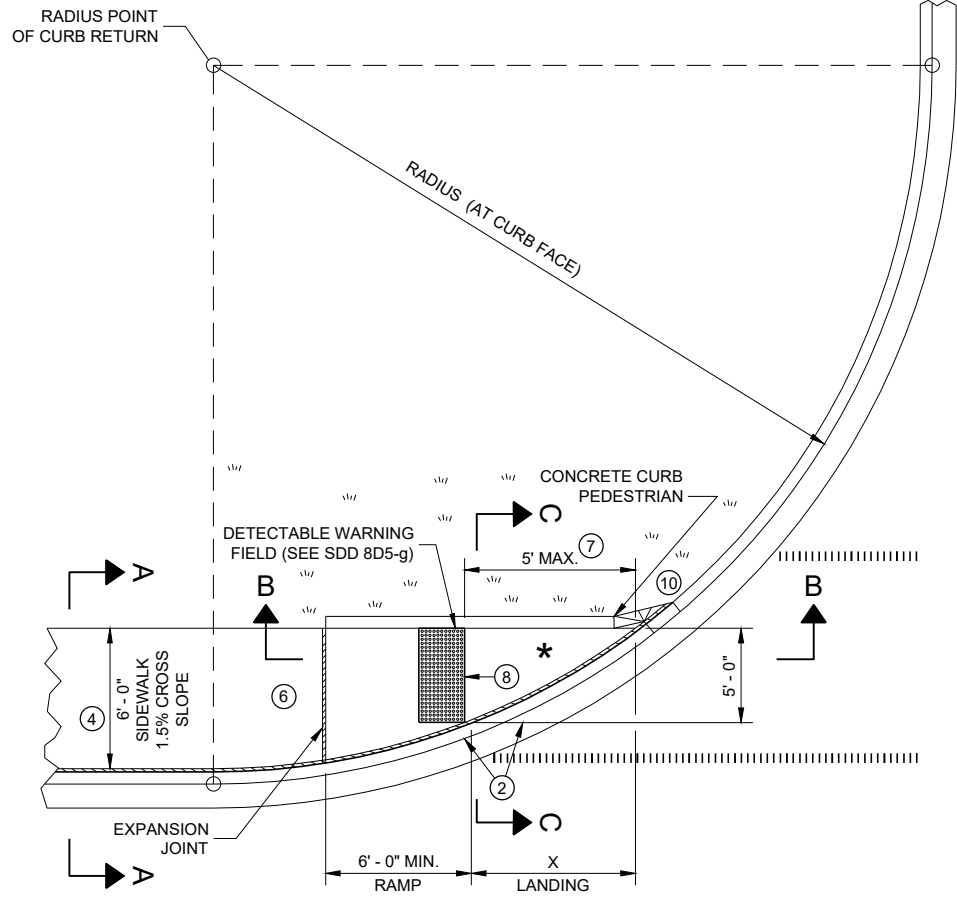
\*\* WIDTH SHOWN ELSEWHERE IN THE PLANS

**LEGEND**

- 1/2" EXPANSION JOINT SIDEWALK
- - - - - CONTRACTION JOINT SIDEWALK
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)

**CURB RAMPS TYPE 2 AND 3**

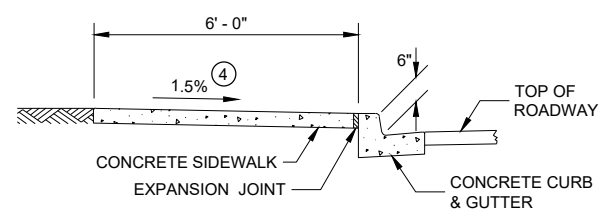
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**PLAN VIEW  
CURB RAMP TYPE 4A**

RADIUS (AT CURB FACE)	X
10 FEET	4' - 7"
15 FEET	6' - 5 1/2"

INTERMEDIATE RADII CAN BE INTERPOLATED



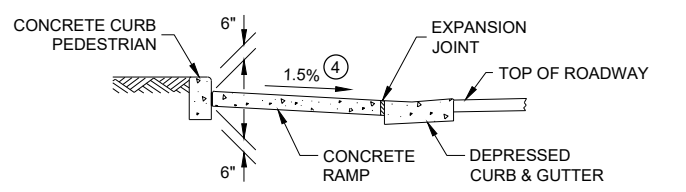
**SECTION A - A FOR TYPE 4A**

**GENERAL NOTES**

- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4" INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- ③ AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET BY 5 FEET.
- ⑦ WHEN THIS GRADE BREAK DISTANCE EXCEEDS 5 FEET, USE RADIAL DETECTABLE WARNING FIELD PER SDD 8D5-f.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑩ INSTALL TRANSITION NOSE (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.

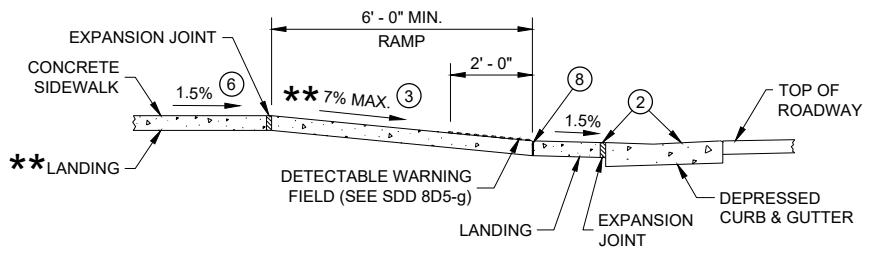
**LEGEND**

- 1/2" EXPANSION JOINT SIDEWALK
- - - CONTRACTION JOINT SIDEWALK
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)



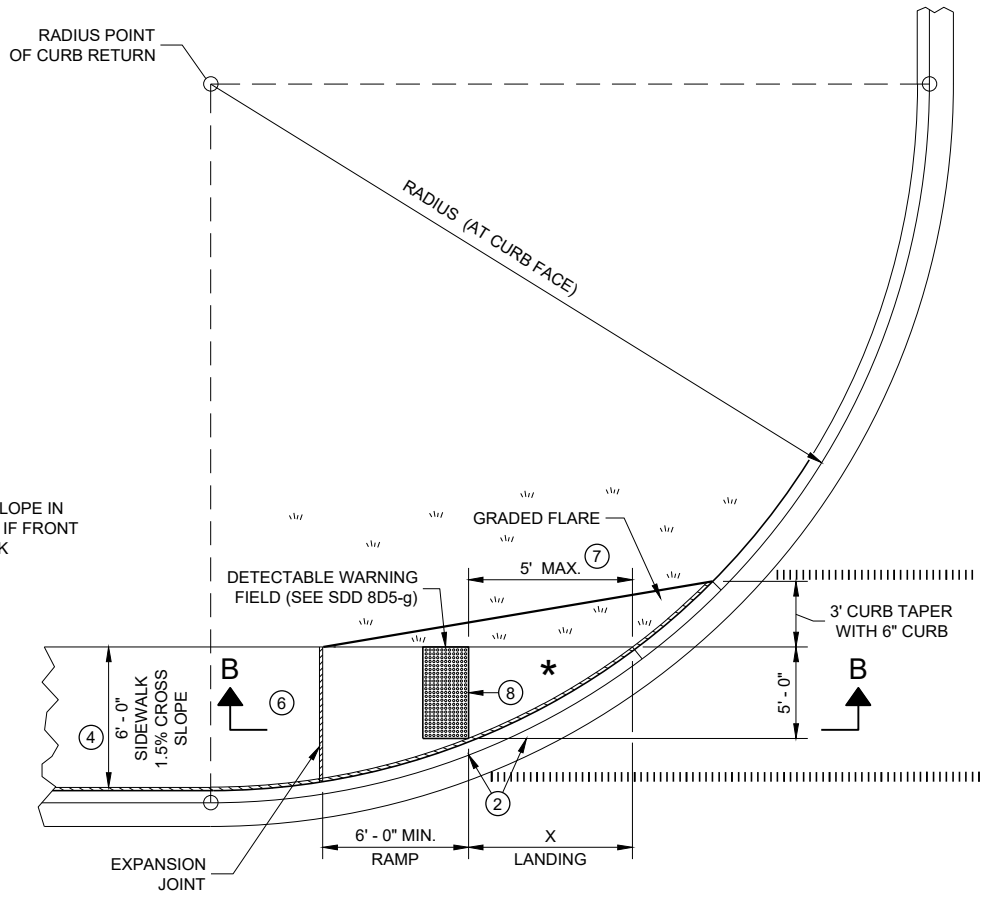
**SECTION C - C FOR TYPE 4A**

\* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IF FRONT OF GRADE BREAK

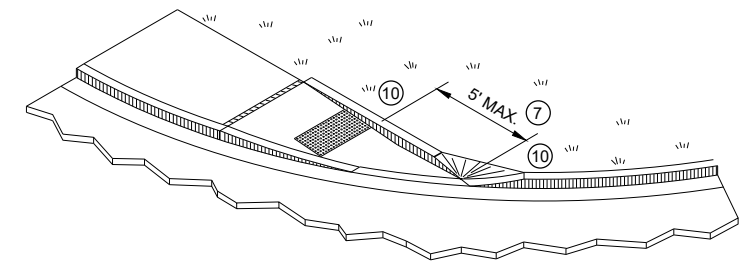


**SECTION B - B FOR  
TYPE 4A AND TYPE 4A1**

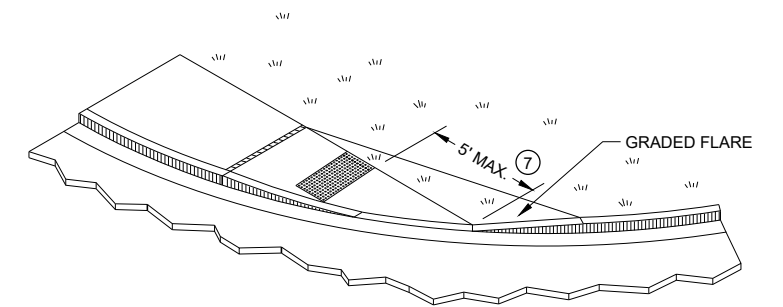
\*\* IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED



**PLAN VIEW  
CURB RAMP TYPE 4A1**



**ISOMETRIC VIEW FOR TYPE 4A**

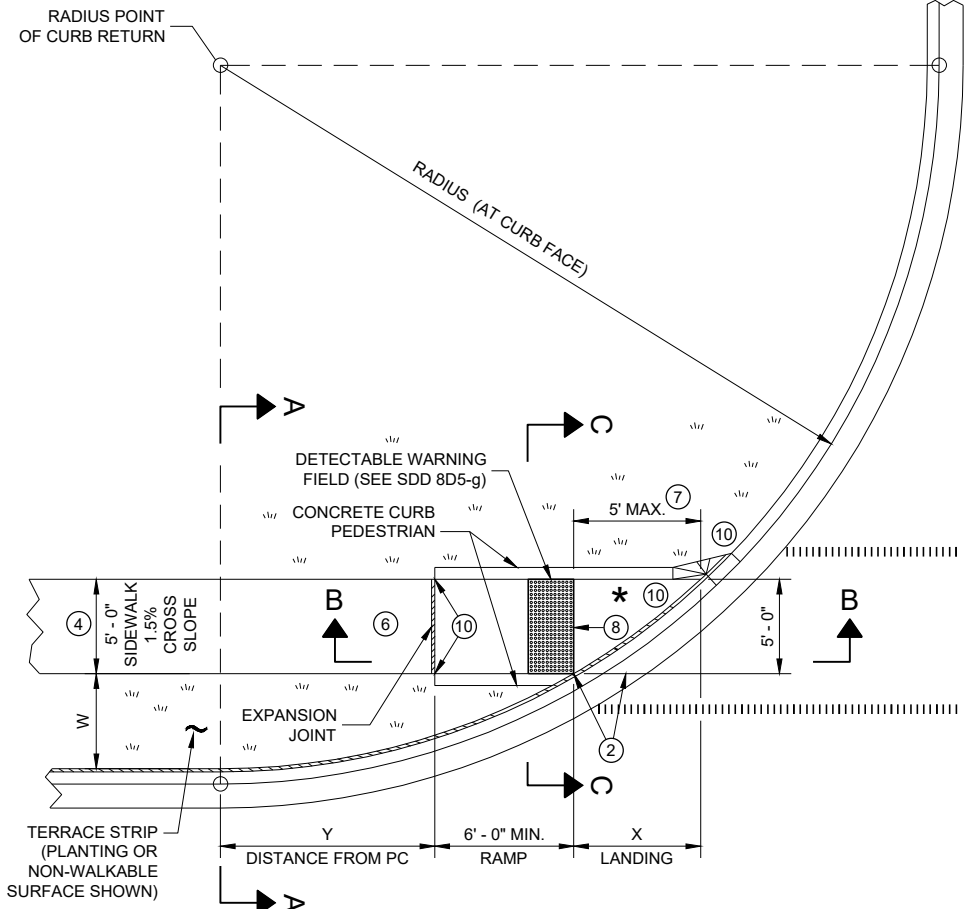


**ISOMETRIC VIEW FOR TYPE 4A1**

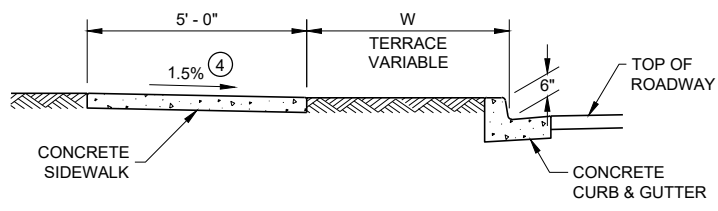
**CURB RAMPS  
TYPE 4A AND 4A1**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

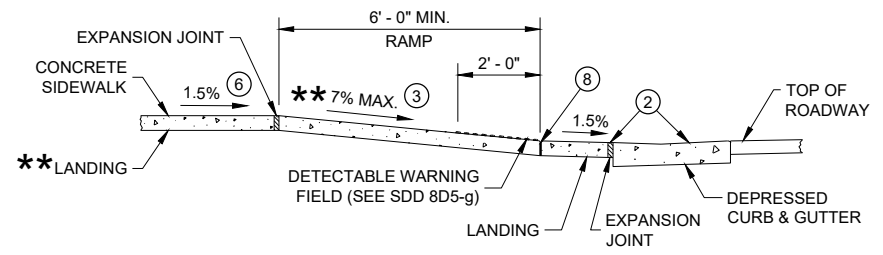




**PLAN VIEW CURB RAMP TYPE 4B**



**SECTION A - A FOR TYPE 4B**



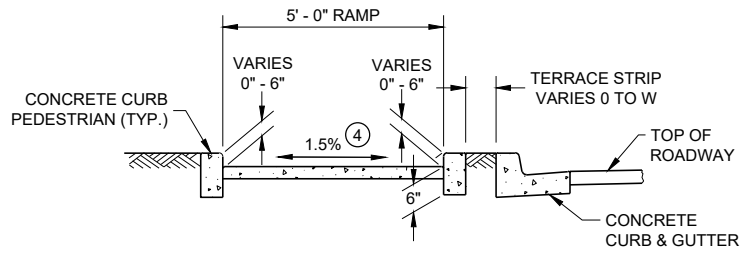
**SECTION B - B FOR TYPE 4B AND TYPE 4B1**

\*\* IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

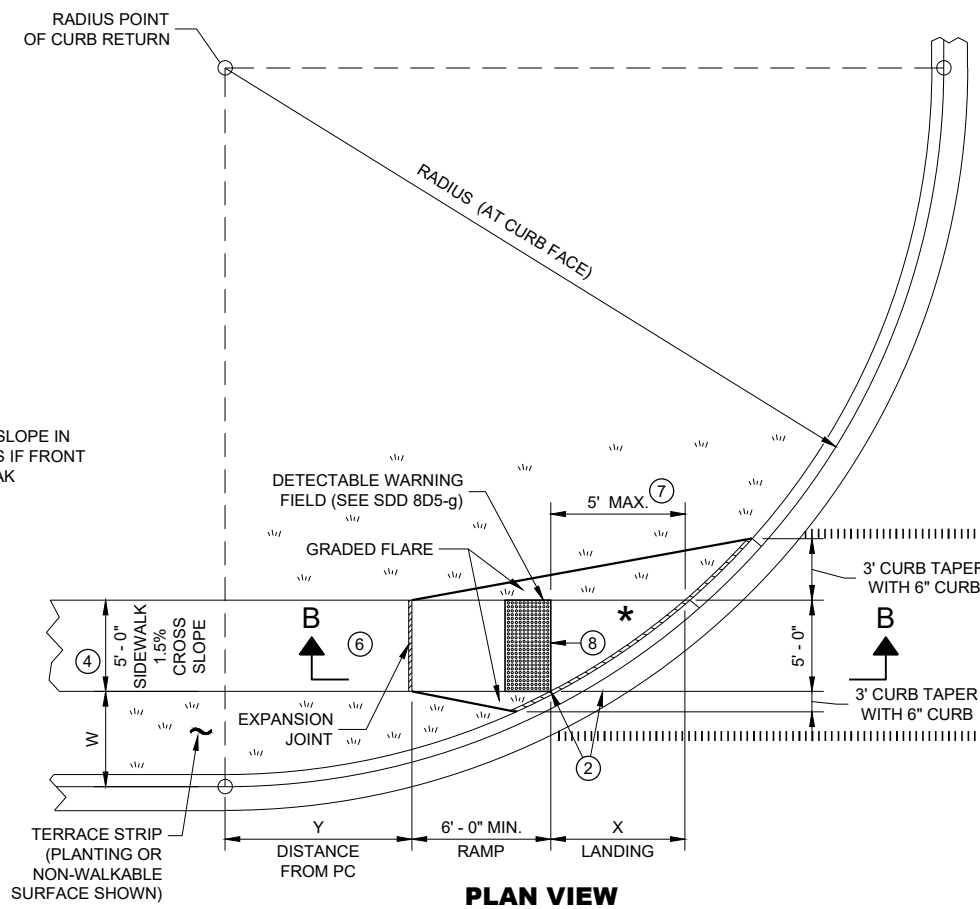
\* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IF FRONT OF GRADE BREAK

RADIUS (AT CURB FACE)	W = 3' - 0"		W = 4' - 0"		W = 5' - 0"		W = 6' - 0"		W = 7' - 0"		W = 8' - 0"		W = 9' - 0"		W = 10' - 0"	
	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
10 FEET	2' - 10 1/4"	0' - 5"	2' - 1"	1' - 4 1/2"	1' - 5"	2' - 1"	0' - 10"	2' - 7 1/2"	0' - 3 1/4"	3' - 0 1/4"						
15 FEET	4' - 6 3/4"	2' - 1 3/4"	3' - 9"	3' - 5 3/4"	3' - 1 1/4"	4' - 6"	2' - 6 3/4"	5' - 4 1/2"	2' - 1"	6' - 1"	1' - 8"	6' - 8 1/2"	1' - 3 1/4"	7' - 2 1/2"	0' - 10 3/4"	7' - 7 1/4"
20 FEET	5' - 9 3/4"	3' - 6 1/2"	4' - 11 1/2"	5' - 1 3/4"	4' - 3 1/4"	6' - 5 1/2"	3' - 8 3/4"	7' - 7"	3' - 3"	8' - 6 1/2"	2' - 10"	9' - 4 1/2"	2' - 5 1/2"	10' - 1 1/4"	2' - 1 1/4"	10' - 9"
30 FEET			6' - 9 1/4"	7' - 11 1/4"	6' - 0 1/4"	9' - 8"	5' - 5"	11' - 1 3/4"	4' - 10 3/4"	12' - 5 3/4"	4' - 5 1/2"	13' - 7 3/4"	4' - 0 3/4"	14' - 8 1/2"	3' - 8 1/2"	15' - 8 1/4"
40 FEET									6' - 1 3/4"	15' - 8 1/2"	5' - 8"	17' - 2"	5' - 3"	18' - 5 3/4"	4' - 10 3/4"	19' - 8 1/4"
50 FEET															5' - 10 1/4"	23' - 2"

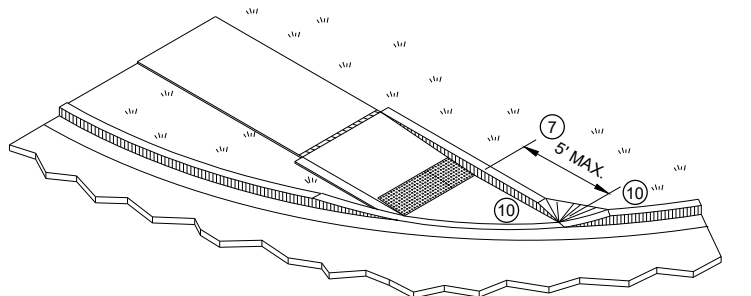
INTERMEDIATE RADII CAN BE INTERPOLATED  
 DIMENSION "Y" IS CALCULATED BASED ON 6'-0" RAMP LENGTH  
 DIMENSION "X" IS CALCULATED BASED ON 5'-0" SIDEWALK WIDTH



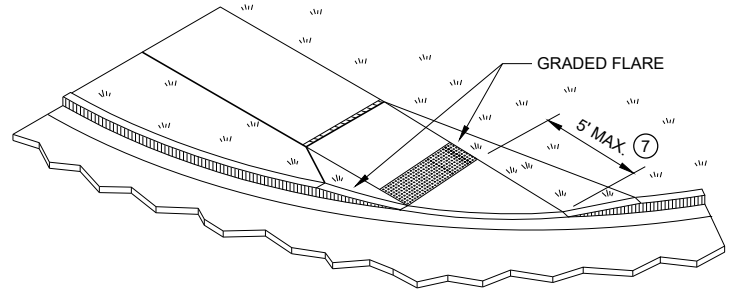
**SECTION C - C FOR TYPE 4B**



**PLAN VIEW CURB RAMP TYPE 4B1**



**ISOMETRIC VIEW FOR TYPE 4B**



**ISOMETRIC VIEW FOR TYPE 4B1**

**LEGEND**

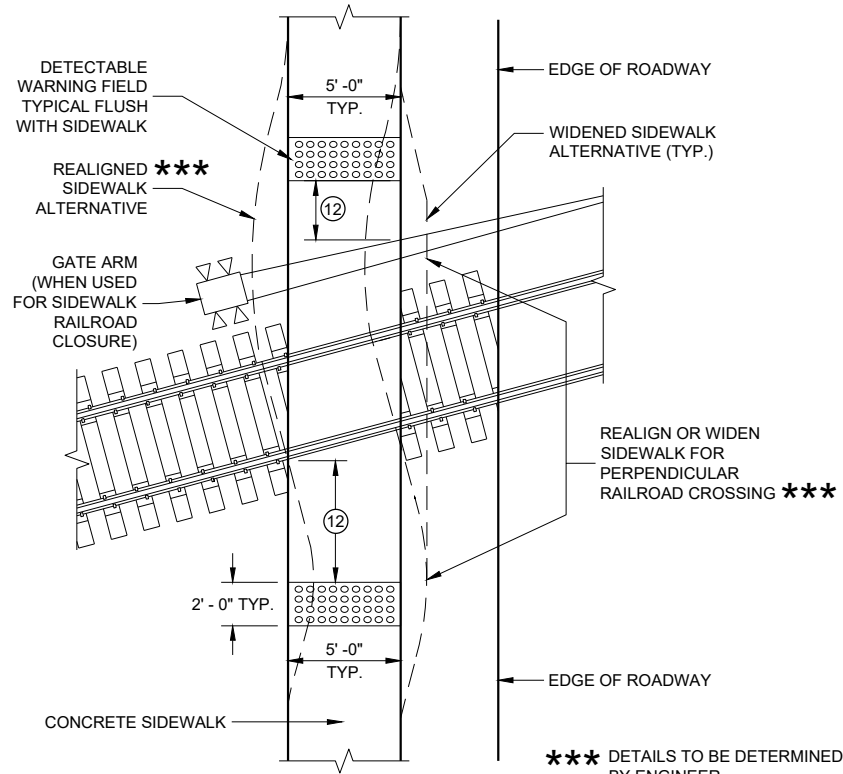
- ===== 1/2" EXPANSION JOINT SIDEWALK
- - - - - CONTRACTION JOINT SIDEWALK
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)

**GENERAL NOTES**

- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- 2 GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/2 - INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- 3 AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- 4 ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- 6 PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET BY 5 FEET.
- 7 WHEN THIS GRADE BREAK DISTANCE EXCEEDS 5 FEET, USE RADIAL DETECTABLE WARNING FIELD PER SDD 8D5-f.
- 8 PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- 10 INSTALL TRANSITION NOSE (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.

**CURB RAMPS TYPE 4B AND 4B1**

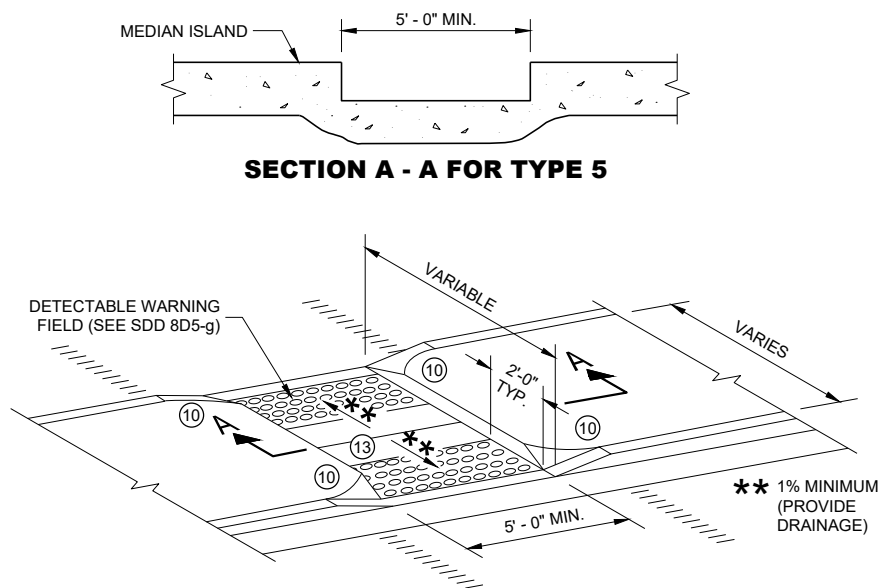
STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION



**CURB RAMP TYPE 8**

**DETECTABLE WARNINGS AT RAILROAD CROSSING**

\*\*\* DETAILS TO BE DETERMINED BY ENGINEER



**SECTION A - A FOR TYPE 5**

**CURB RAMP TYPE 5**

**MEDIAN ISLAND  
NON-ELEVATED PEDESTRIAN CROSSING**

\*\*\* 1% MINIMUM (PROVIDE DRAINAGE)

**GENERAL NOTES**

AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

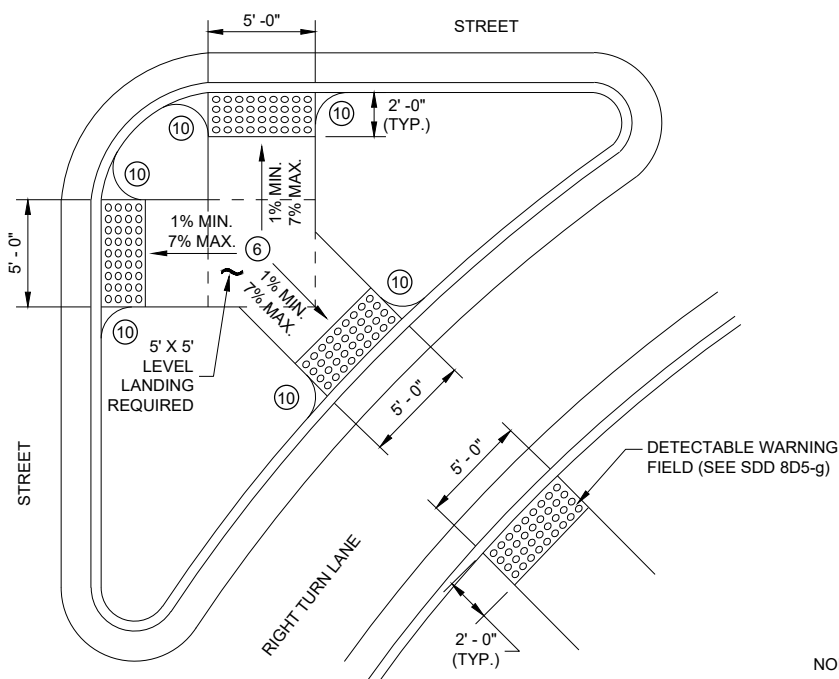
SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4 - INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- ③ AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LEVEL LANDING SIZE IS 5 FEET BY 5 FEET.
- ⑩ INSTALL TRANSITION NOSE (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.
- ⑪ SLOPE SIDEWALK TOWARD LANDING AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ⑫ THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO A RAILROAD CROSSING SHALL BE 1.5 FEET ±0.1' FROM THE FACE OF THE GATE ARM IF THE GATE ARM EXTENDS ACROSS THE SIDEWALK. WHERE THERE IS NO PEDESTRIAN GATE, THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO THE RAILROAD CROSSING SHALL BE 15 FEET FROM THE NEAREST RAIL.
- ⑬ DO NOT INSTALL DETECTABLE WARNING FIELDS AT THE EDGES OF STREET-LEVEL PEDESTRIAN REFUGE ISLANDS IF A MINIMUM 2 FOOT CONCRETE SURFACE WITHOUT DETECTABLE WARNINGS (MEASURED IN THE DIRECTION OF PEDESTRIAN TRAVEL) CANNOT BE ACHIEVED.

**LEGEND**

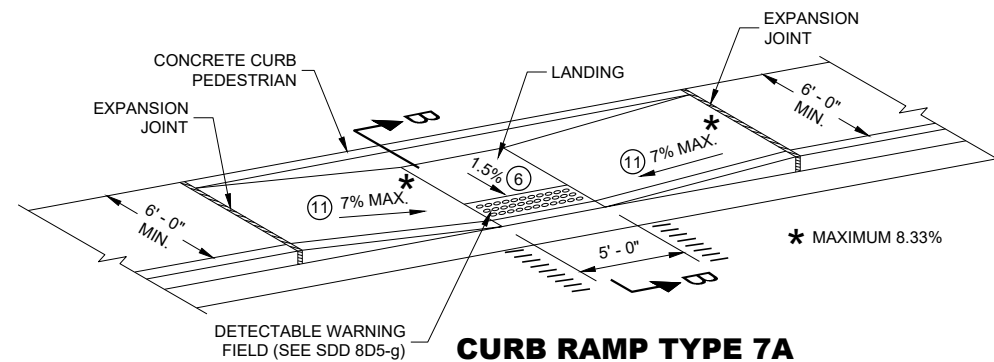
- ===== 1/2" EXPANSION JOINT SIDEWALK
- - - - - CONTRACTION JOINT FIELD LOCATED
- ||||||| PAVEMENT MARKING CROSSWALK (WHITE)



**CURB RAMP TYPE 6**

**DETECTABLE WARNING AT ISLANDS**

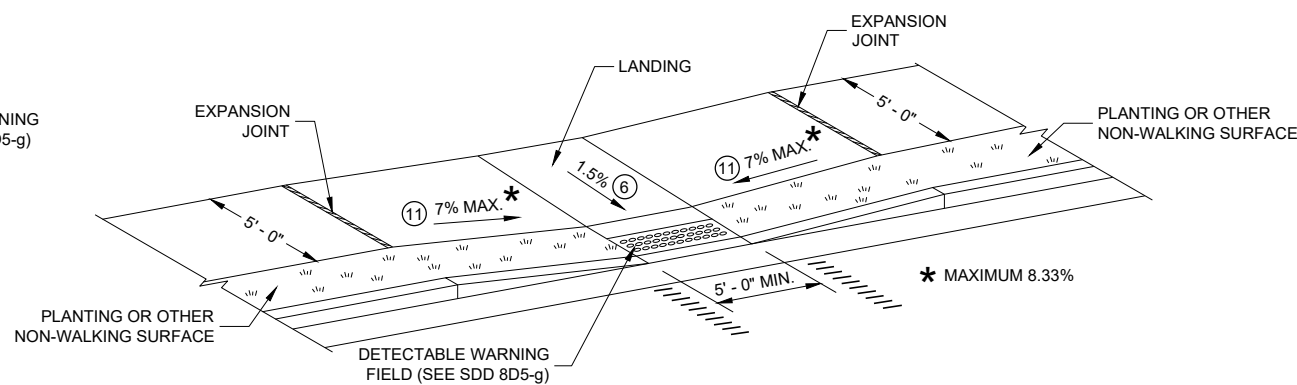
REFER TO GENERAL NOTES ② AND ③ FOR ALL ISLAND CURB RAMPS



**CURB RAMP TYPE 7A**

**MID BLOCK CROSSING**

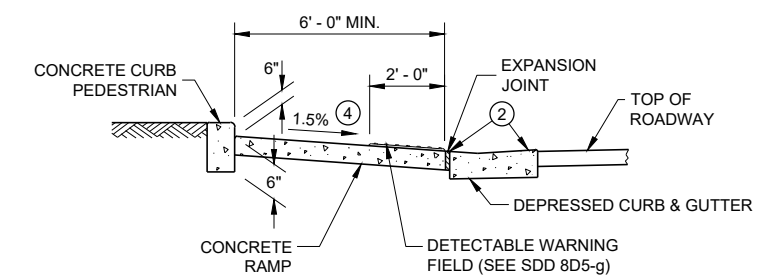
\* MAXIMUM 8.33%



**CURB RAMP TYPE 7B**

**MID BLOCK CROSSING**

NOTE: THESE PARALLEL AND PARALLEL/PERPENDICULAR CURB RAMPS MAY BE USED AT INTERSECTIONS AND MID BLOCK LOCATIONS.

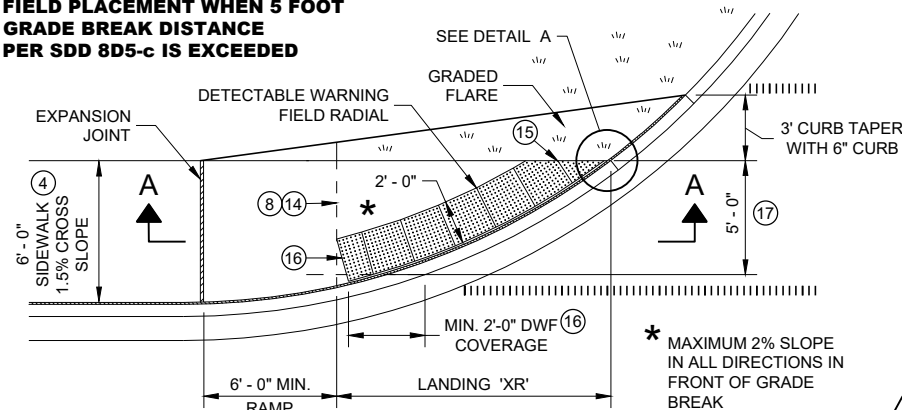


**SECTION B - B FOR TYPE 7A**

**CURB RAMPS  
TYPE 5, 6, 7A, 7B & 8**

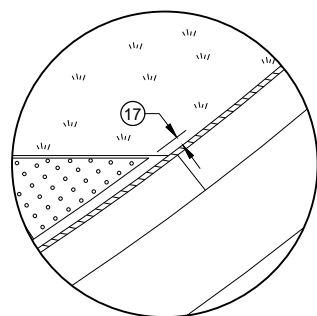
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

**RADIAL DETECTABLE WARNING FIELD PLACEMENT WHEN 5 FOOT GRADE BREAK DISTANCE PER SDD 8D5-c IS EXCEEDED**

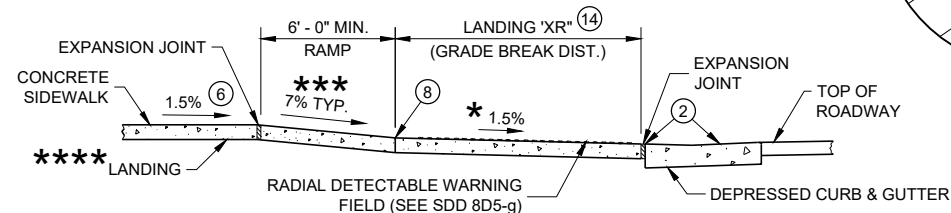


**PLAN VIEW CURB RAMP TYPE 4A1 (GRADE BREAK DISTANCE GREATER THAN 5 FEET)**

- LEGEND**
- 1/2" EXPANSION JOINT SIDEWALK
  - - - - - CONTRACTION JOINT SIDEWALK
  - ||||| PAVEMENT MARKING CROSSWALK (WHITE)



**DETAIL A**



**SECTION A - A FOR TYPE 4A1**

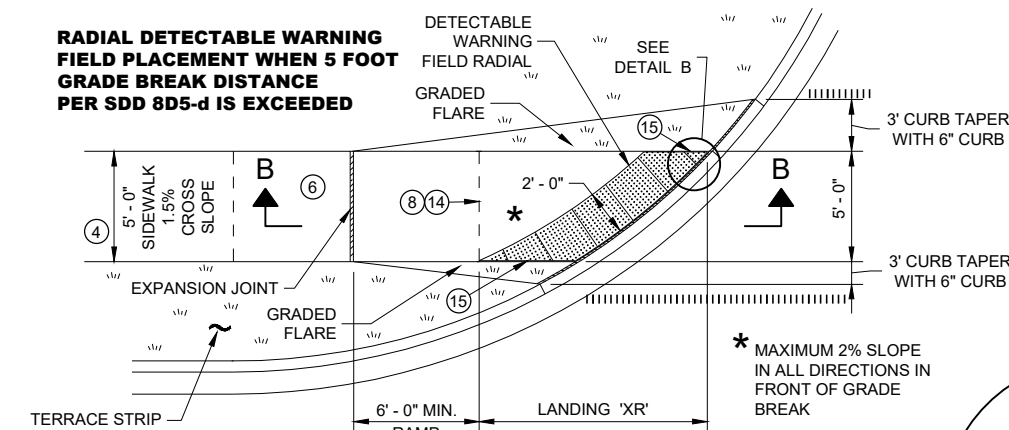
\*\*\*\* IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

\*\*\* MAXIMUM 8.33%

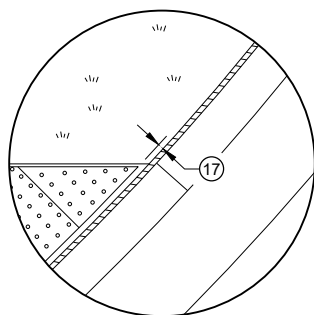
**GENERAL NOTES**

- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- APPLY RADIAL DETECTABLE WARNING PLACEMENT SIMILARLY FOR TYPE 4A AND 4A1 CURB RAMPS AND SIMILARLY FOR TYPE 4B AND 4B1 CURB RAMPS. TYPE 4A AND 4B RAMPS ARE NOT SHOWN.
- REFER TO SDD 8D5-g FOR ADDITIONAL RADIAL PLATE REQUIREMENTS.
- FIELD CUTS AT INTERMEDIATE JOINTS WITHIN THE RADIAL DETECTABLE WARNING FILED ARE PROHIBITED.
- DETERMINE FINAL RADIAL WARNING FIELD CONFIGURATION AND ITS INDIVIDUAL PLATE LOCATIONS. PERFORM PRE-LAYOUT PRIOR TO PLACEMENT IN PLASTIC CONCRETE. FOLLOW MANUFACTURER'S PRODUCT LIST AND INSTALLATION RECOMMENDATIONS.
- 2 GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4 INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL MATCH THE RAMP SLOPE, MINIMALLY 1.5% AND NOT TO EXCEED 7%. WHEN ADJACENT TO 1.5% LANDING, CONSTRUCT CURB HEAD OPENING AT 1.5% IN THE DIRECTION OF PEDESTRIAN TRAVEL.
- 3 AN 8.33% CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- 4 ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- 6 PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET BY 5 FEET.
- 8 PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- 14 CONSULT ENGINEER IF GRADE BREAK LOCATION (END OF LANDING DIMENSION "XR") REQUIRES FIELD ADJUSTMENT WHEN ESTABLISHING FINAL RADIAL DETECTABLE WARNING FIELD LOCATION.
- 15 FIELD SAW CUTS ALONG RADIAL DETECTABLE WARNING PLATES WILL BE NECESSARY TO MATCH EACH CURB RAMP EDGE. AVOID CUTTING THROUGH DOMES WHENEVER POSSIBLE. MAKE FIELD CUTS TRUE TO LINE AND WITHIN 1/8" DEVIATION. SMOOTH EDGES OF FIELD CUT PLATES.
- 16 USE 1' X 2" RECTANGULAR END PLATE AT END OF TYPE 4A1 RAMP AND PROVIDE MINIMUM 2' - 0" DETECTABLE WARNING FIELD COVERAGE (IN DIRECTION OF PEDESTRIAN TRAVEL) ALONG THE ENTIRE CURB RAMP WIDTH.
- 17 A MAXIMUM 3 INCH CONCRETE BORDER WITH IS ALLOWABLE IN FROM OF RADIAL DETECTABLE WARNING FIELD FOR CONSTRUCTABILITY PURPOSES. CONCRETE BORDER WIDTH MAY VARY UP TO 1 INCH.

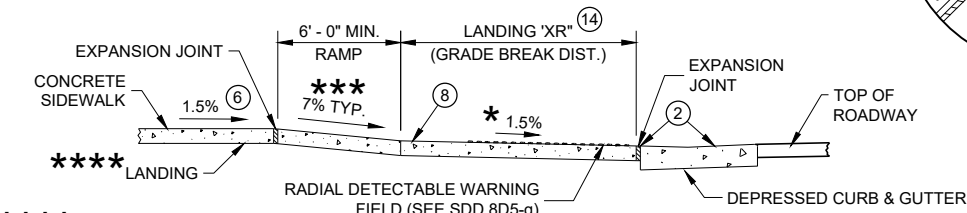
**RADIAL DETECTABLE WARNING FIELD PLACEMENT WHEN 5 FOOT GRADE BREAK DISTANCE PER SDD 8D5-d IS EXCEEDED**



**PLAN VIEW CURB RAMP TYPE 4B1 (GRADE BREAK DISTANCE GREATER THAN 5 FEET)**



**DETAIL B**

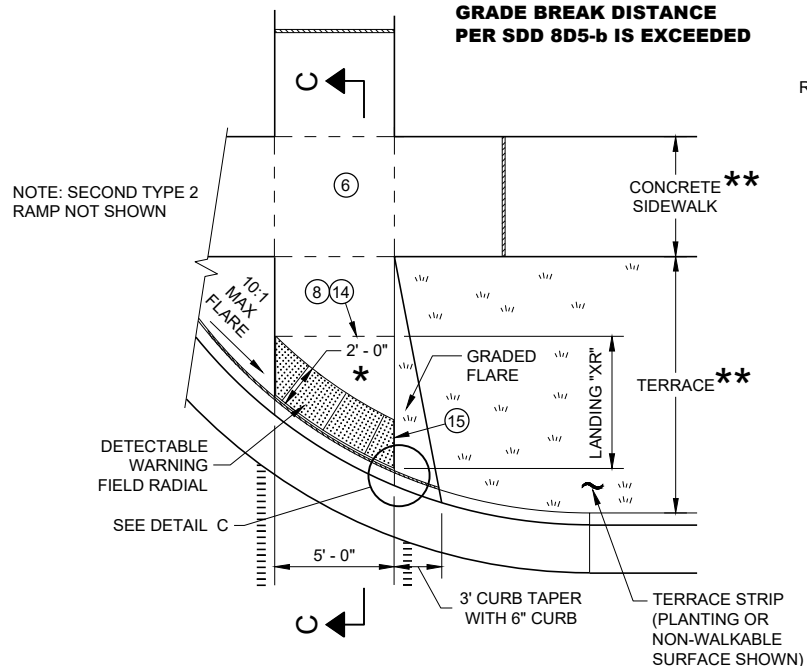


**SECTION B - B FOR TYPE 4B1**

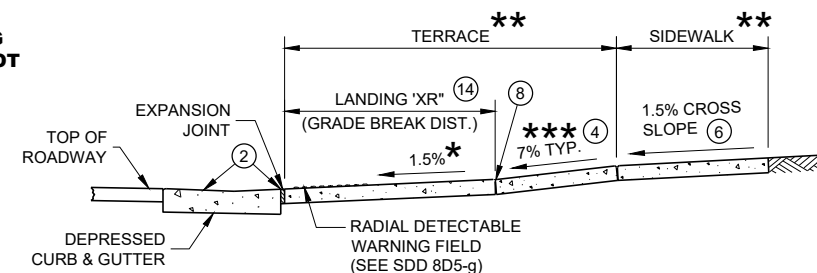
\*\*\*\* IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

\*\*\* MAXIMUM 8.33%

**RADIAL DETECTABLE WARNING FIELD PLACEMENT WHEN 5 FOOT GRADE BREAK DISTANCE PER SDD 8D5-b IS EXCEEDED**

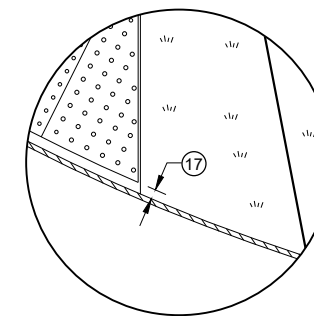


**PLAN VIEW CURB RAMP TYPE 2 (GRADE BREAK DISTANCE GREATER THAN 5 FEET) (ON LINE WITH SIDEWALK)**



**SECTION C - C FOR TYPE 2**

- \* MAXIMUM 2% SLOPE IN ALL DIRECTIONS IN FRONT OF GRADE BREAK
- \*\* WIDTH SHOWN ELSEWHERE IN THE PLANS
- \*\*\* MAXIMUM 8.33%



**DETAIL C**

**CURB RAMPS RADIAL DETECTABLE WARNING FIELD APPLICATIONS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

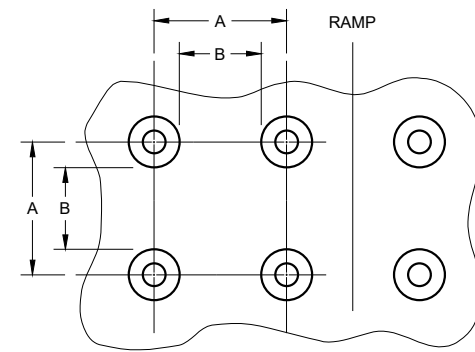
6

6

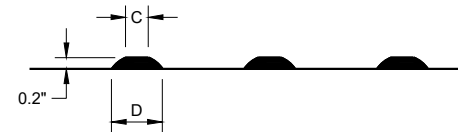


	MIN.	MAX.
A	1.6"	2.4"
B	0.65"	1.5"
C	*	*
D	0.9"	1.4"

\* THE C DIMENSION IS 50% TO 65% OF THE D DIMENSION.

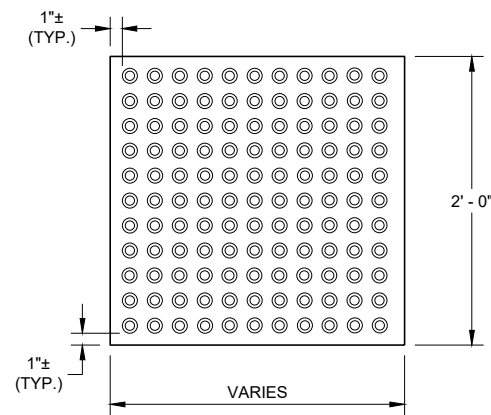


**PLAN VIEW**

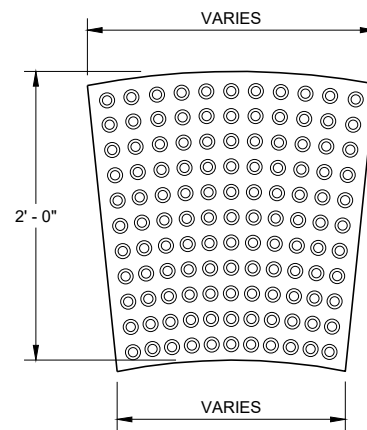


**ELEVATION VIEW**

**TRUNCATED DOMES  
DETECTABLE WARNING PATTERN DETAIL**

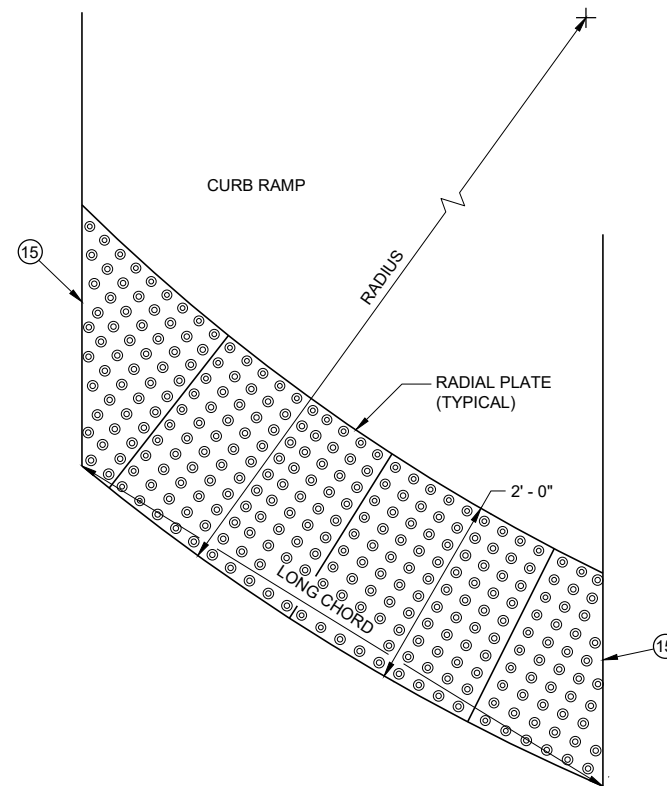


**RECTANGULAR  
PLATES**

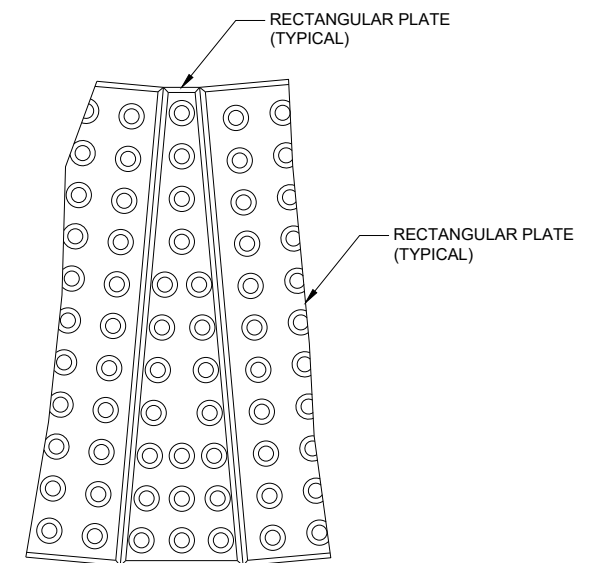


**RADIAL  
PLATES**

**PLAN VIEW  
DETECTABLE WARNING FIELDS (TYPICAL)**



**PLAN VIEW  
RADIAL DETECTABLE  
WARNING FIELD ATTRIBUTES**



**PLAN VIEW  
RADIAL WEDGE PLATE  
CONNECTION DETAIL**

**GENERAL NOTES**

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AT A CURB RAMP SHALL BE FROM THE SAME MANUFACTURER.

PLACE ALL DETECTABLE WARNING FIELD SYSTEMS IN ACCORDANCE TO THE MANUFACTURER'S RECOMMENDATION.

FIELD CUTS AT INTERMEDIATE JOINTS WITHIN THE RADIAL DETECTABLE WARNING FIELD ARE PROHIBITED.

DETERMINE FINAL RADIAL WARNING FIELD CONFIGURATION AND ITS INDIVIDUAL PLATE LOCATIONS. PERFORM PRE-LAYOUT PRIOR TO PLACEMENT IN PLASTIC CONCRETE. FOLLOW MANUFACTURER'S PRODUCT LIST AND INSTALLATION RECOMMENDATIONS.

FOR RADIAL DETECTABLE WARNING FIELD APPLICATIONS WHERE STANDARD RADIAL PLATES ARE NOT AVAILABLE AT AN INTERSECTION CURB RADIUS, A COMBINATION OF SQUARE OR RECTANGULAR PLATES AND RADIAL PLATES MAY BE USED TO FORM RADIAL CONFIGURATION. RADIAL WEDGE PLATES IN COMBINATION WITH SQUARE PLATES ARE ALSO ACCEPTABLE. FOLLOW MANUFACTURER'S RECOMMENDATIONS.

REFER TO CONTRACT AND STANDARD SPECIFICATIONS FOR FIELD CUTTING REQUIREMENTS.

DO NOT EMBED IN CONCRETE ANY FIELD-CUT PLATES WITH CUT EDGES SHORTER THAN 6 INCHES. CONSULT WITH MANUFACTURER FOR RE-DRILLING AND ANCHORING REQUIREMENTS OF FIELD-CUT PLATES.

15 FIELD SAW CUTS ALONG RADIAL DETECTABLE WARNING PLATES WILL BE NECESSARY TO MATCH EACH CURB RAMP EDGE. AVOID CUTTING THROUGH DOMES WHENEVER POSSIBLE. MAKE FIELD CUTS TRUE TO LINE AND WITHIN 1/8" DEVIATION. SMOOTH EDGES OF FIELD CUT PLATES.

<b>CURB RAMPS RECTANGULAR AND RADIAL DETECTABLE WARNING PLATES</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
<small>FHWA</small>	

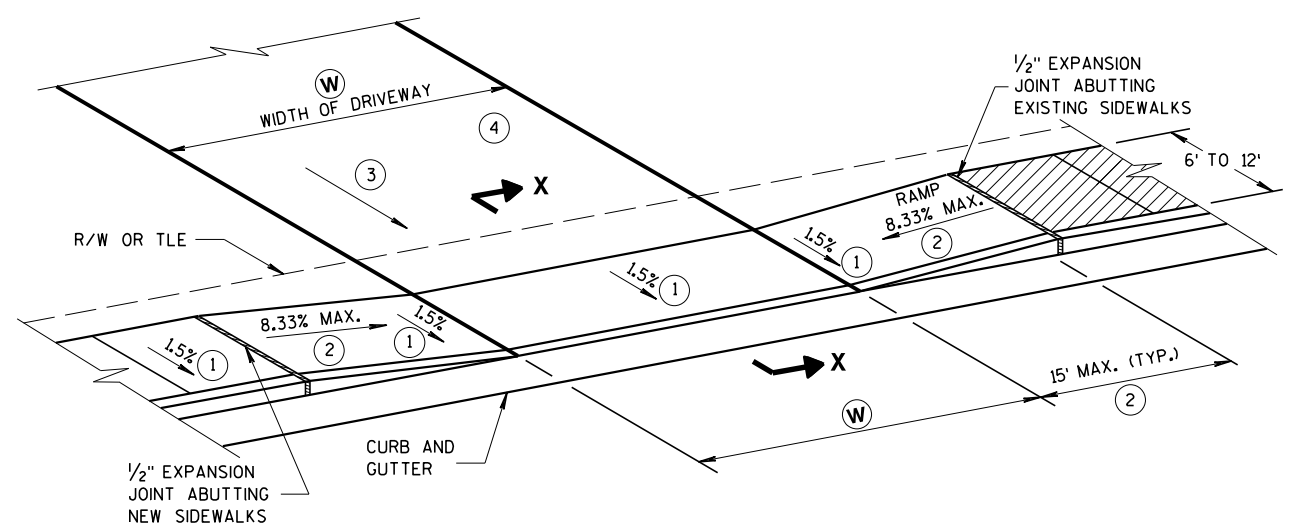
### GENERAL NOTES

PROVIDE CONSTRUCTION JOINTS ALONG THE CENTER OF THE CONCRETE FOR DRIVEWAYS UNDER 20 FEET IN WIDTH AND AT THE THIRD POINTS OVER 20 FEET IN WIDTH.

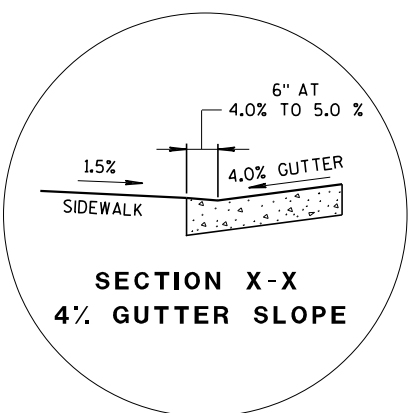
(W) IS SHOWN ON PLAN AND PROFILE SHEETS.

OFFSETS, ELEVATIONS, AND PERCENT GRADE ARE SHOWN ON THE CROSS SECTIONS.

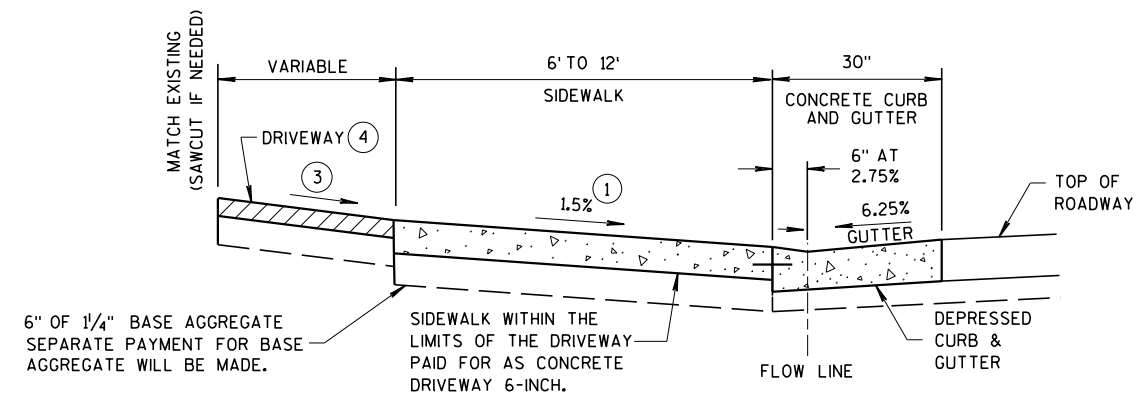
- ① CONSTRUCTION TOLERANCE OF 0.5% ± FOR SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.
- ② THE SIDEWALK RAMP MAXIMUM RUNNING SLOPE SHALL NOT REQUIRE THE RAMP LENGTH TO EXCEED 15 FEET TO AVOID CHASING THE SLOPE INDEFINITELY WHEN CONNECTING TO STEEP GRADES. WHEN APPLYING THE 15 FOOT MAXIMUM LENGTH, THE RUNNING SLOPE OF THE SIDEWALK SHALL BE AS FLAT AS FEASIBLE AND NOT EXCEED THE LONGITUDINAL GRADE OF THE ROADWAY. SLOPE SIDEWALK RAMP TOWARD APRON AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ③ DRIVEWAY SLOPES: DESIRABLE MAXIMUM  
 10.5% UP AWAY FROM SIDEWALK (SAG)  
 8.5% DOWN AWAY FROM SIDEWALK (CREST)  
 ABSOLUTE MAXIMUM 15% FOR BOTH CREST AND SAG
- ④ DRIVEWAY TYPES
  - 6-INCH CONCRETE DRIVEWAY PAVEMENT OVER 6-INCH BASE AGGREGATE
  - 2-INCH TO 3-INCH ASPHALTIC SURFACE OVER 6-INCH BASE AGGREGATE
  - 6-INCH BASE AGGREGATE (MAY BE INCREASED FOR CLAY SUBGRADES)



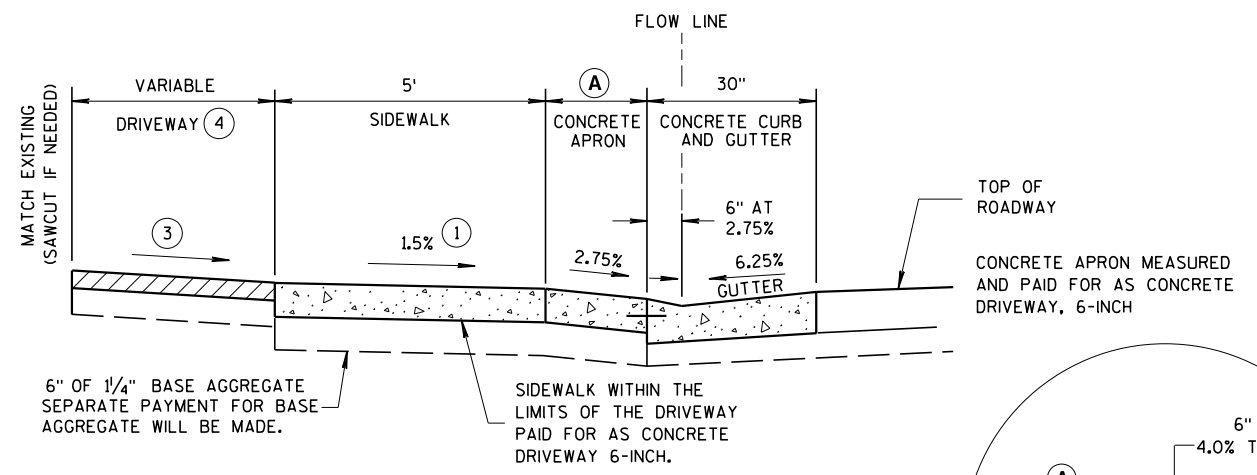
**TYPE X**  
**SIDEWALK ABUTS CURB & GUTTER**  
**TERRACE VARIES 0 TO 3 FEET**



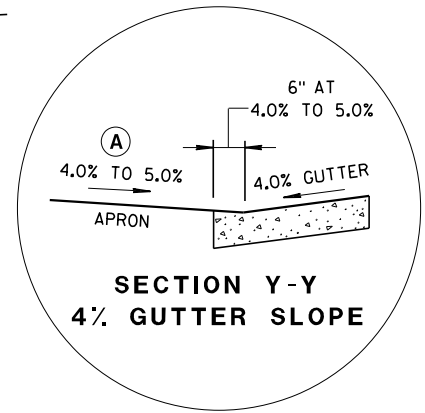
**SECTION X-X**  
**4% GUTTER SLOPE**



**SECTION X-X**



**SECTION Y-Y**  
**DRIVEWAY DETAIL**  
**WITH CONCRETE CURB & GUTTER**  
**(URBAN AND SUBURBAN)**

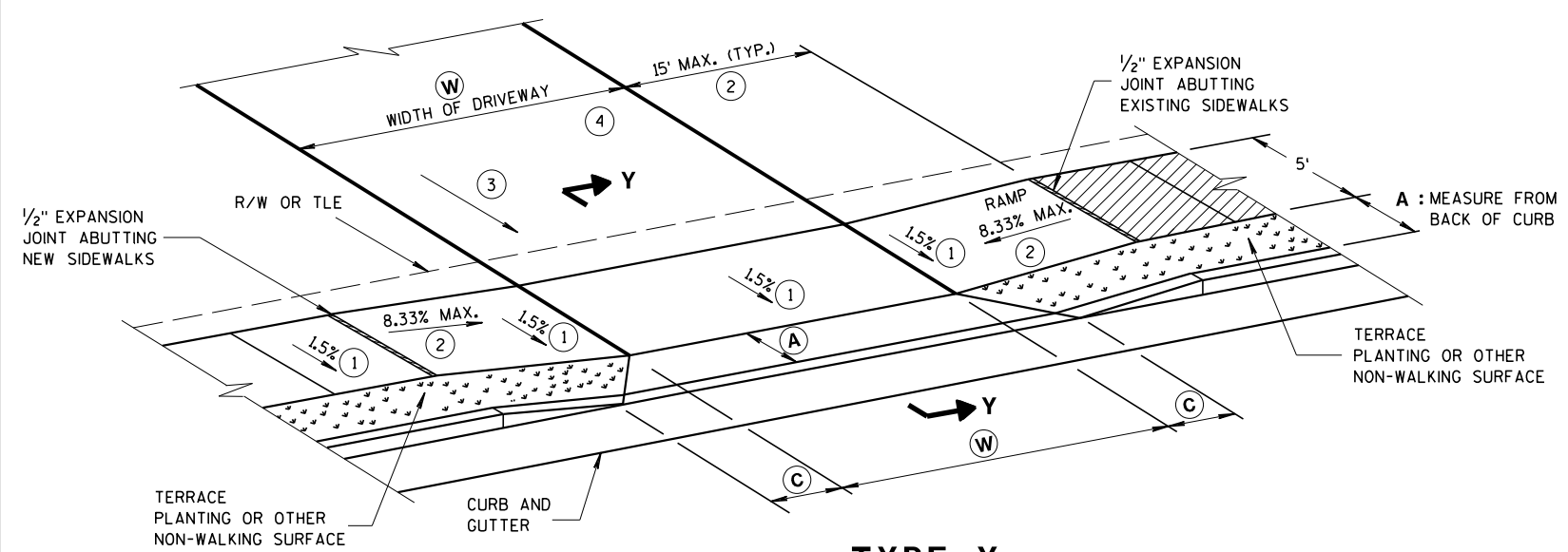


**SECTION Y-Y**  
**4% GUTTER SLOPE**

**TABLE Y**

(A) FEET	(C) FEET
3.5'	2.0'
4.5'	3.0'
5.5'	3.5'

NOT TO SCALE

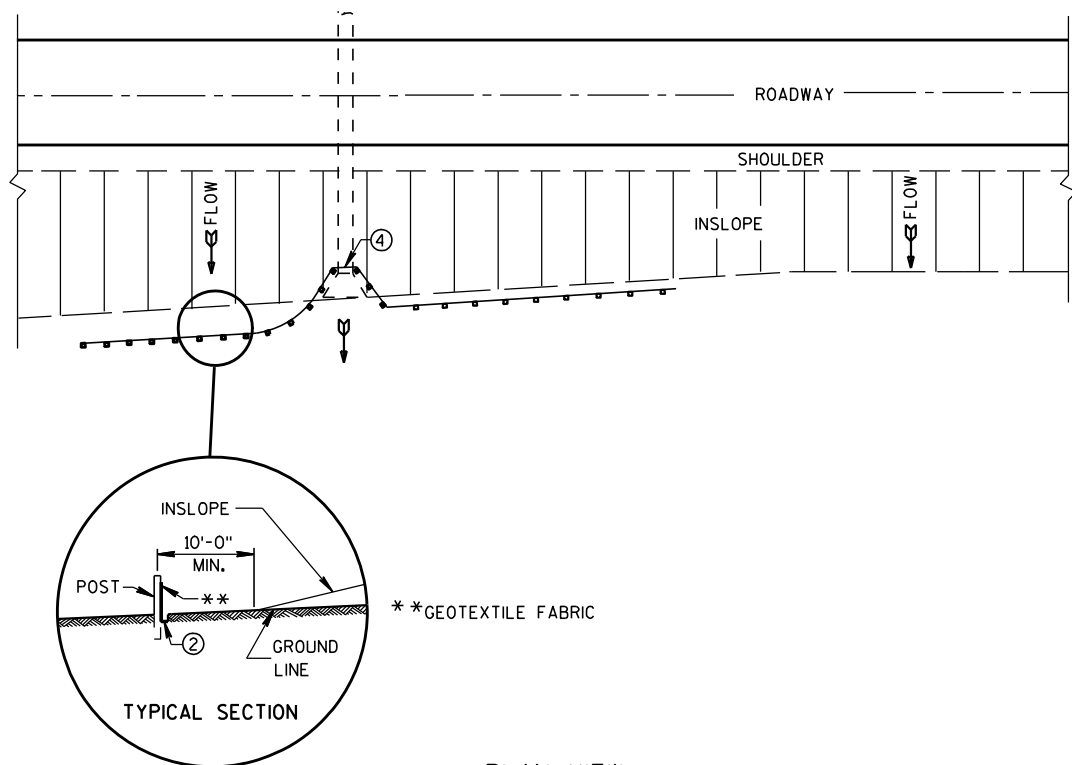


**TYPE Y**  
**SIDEWALK WITH NARROWER TERRACE**  
**TERRACE VARIES 4 TO 6 FEET**

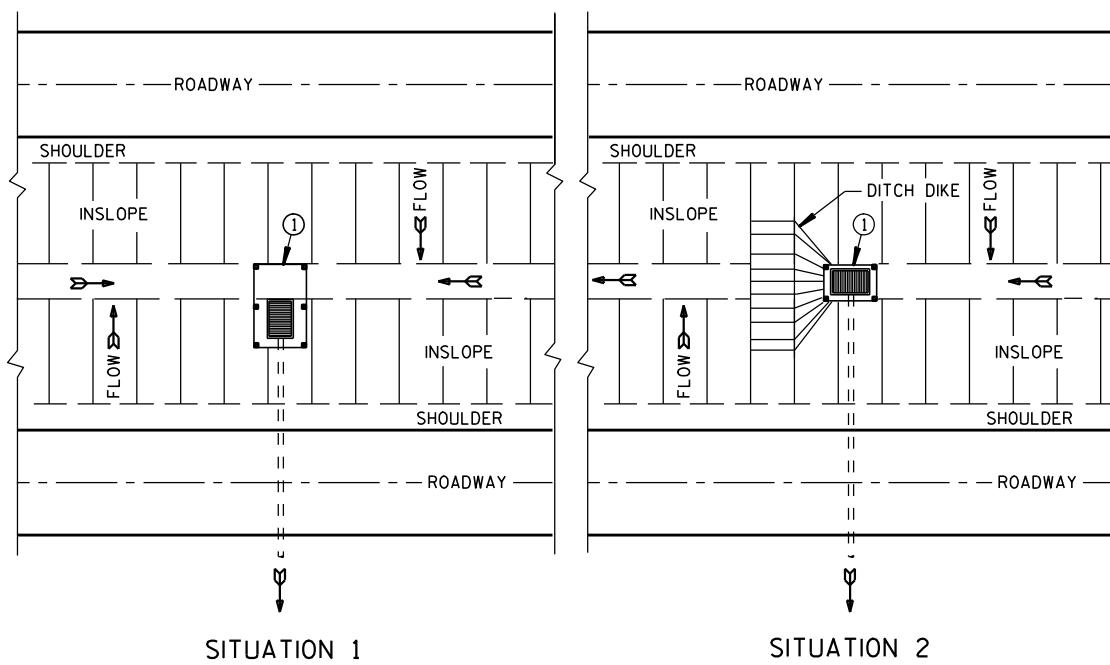
**DRIVEWAY AND SIDEWALK  
RAMPS  
TYPES X & Y**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
 March 2018 /S/ Rodney Taylor  
 DATE ROADWAY STANDARDS DEVELOPMENT  
 FHWA UNIT SUPERVISOR



PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE

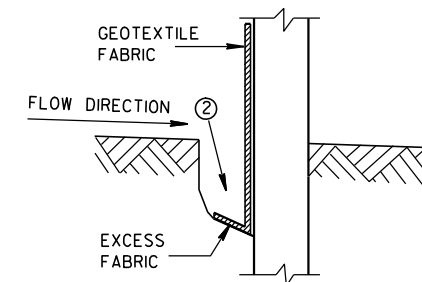


SITUATION 1 SITUATION 2  
PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

**GENERAL NOTES**

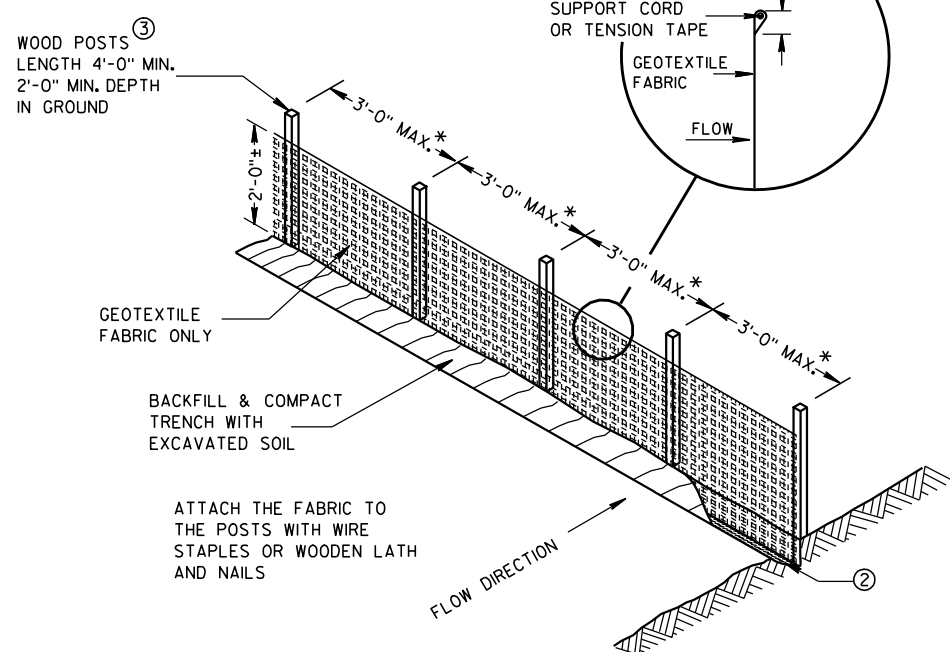
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



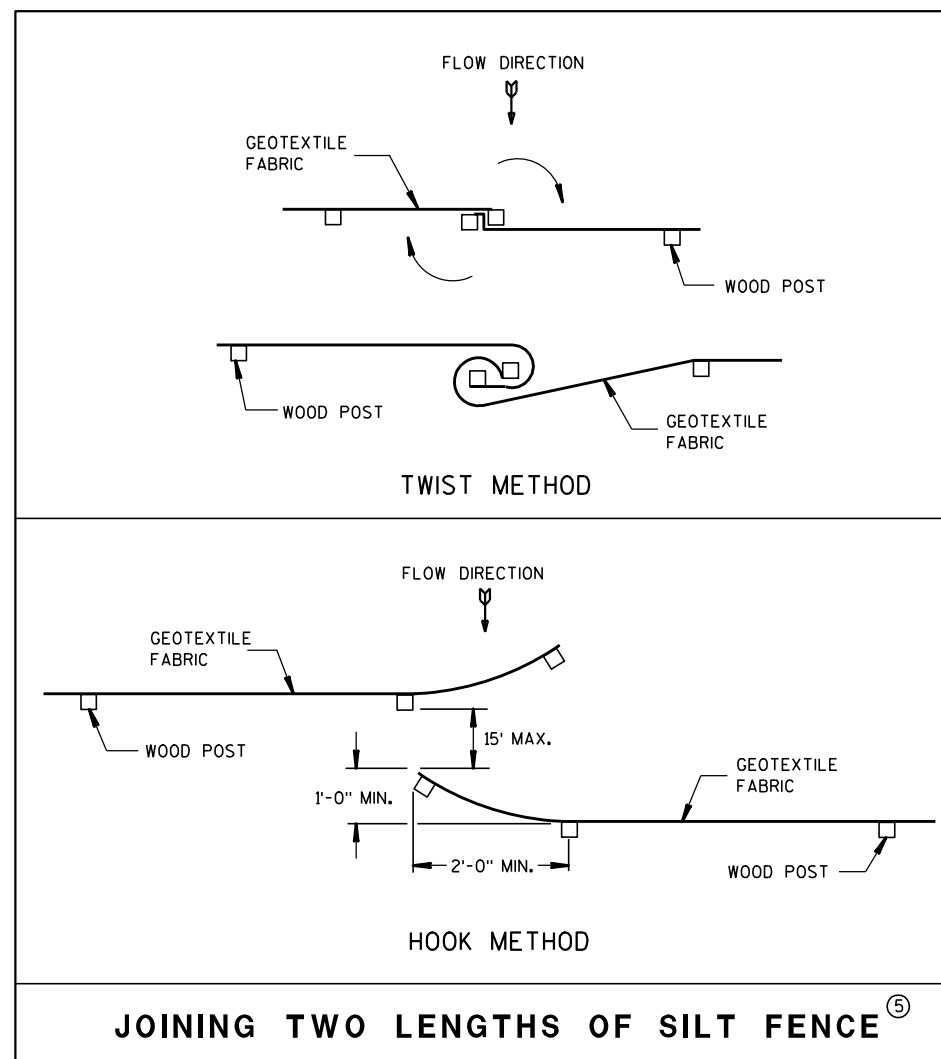
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

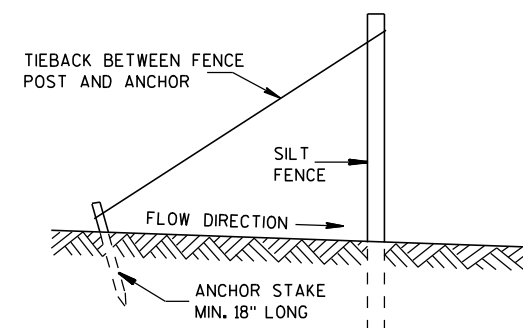


SILT FENCE

\* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

**SILT FENCE**

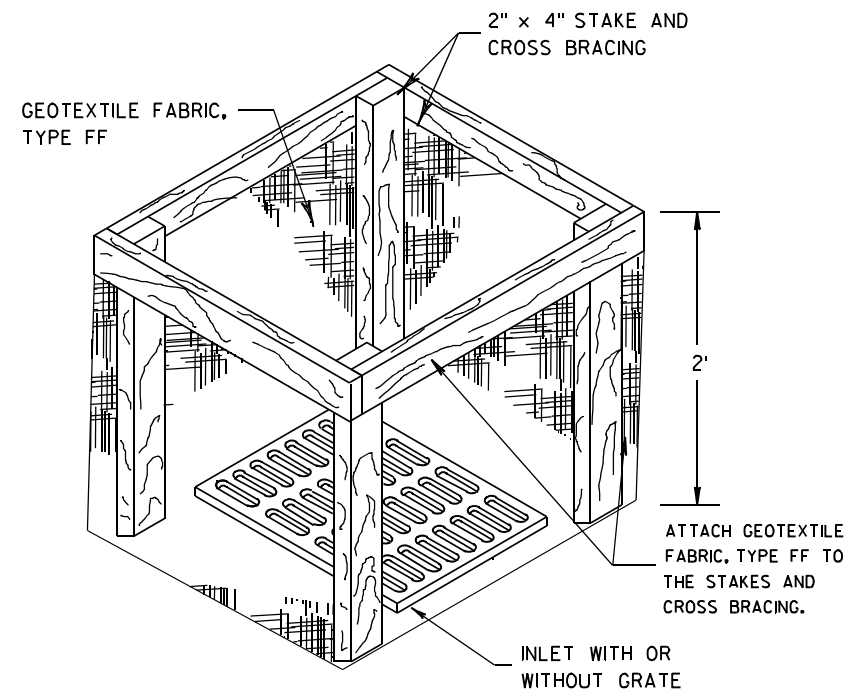
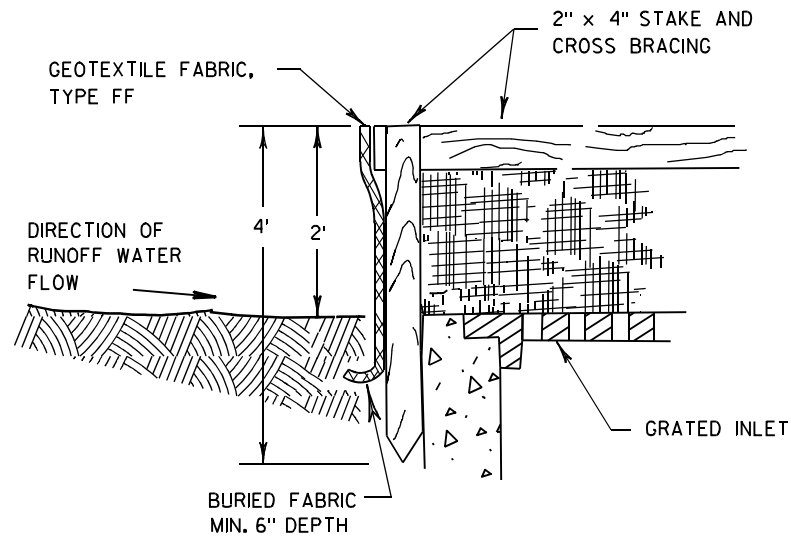
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05  
DATE

FHWA

/S/ Beth Cannestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**INLET PROTECTION, TYPE A**

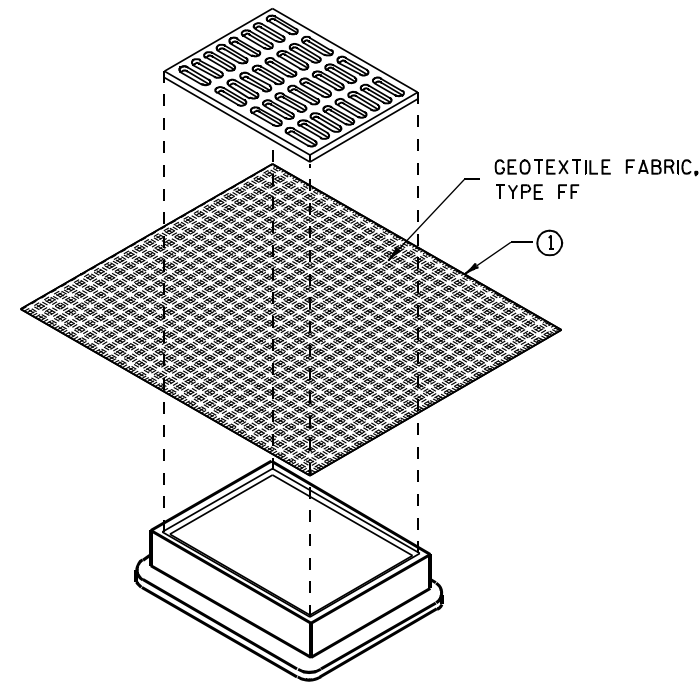
**GENERAL NOTES**

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

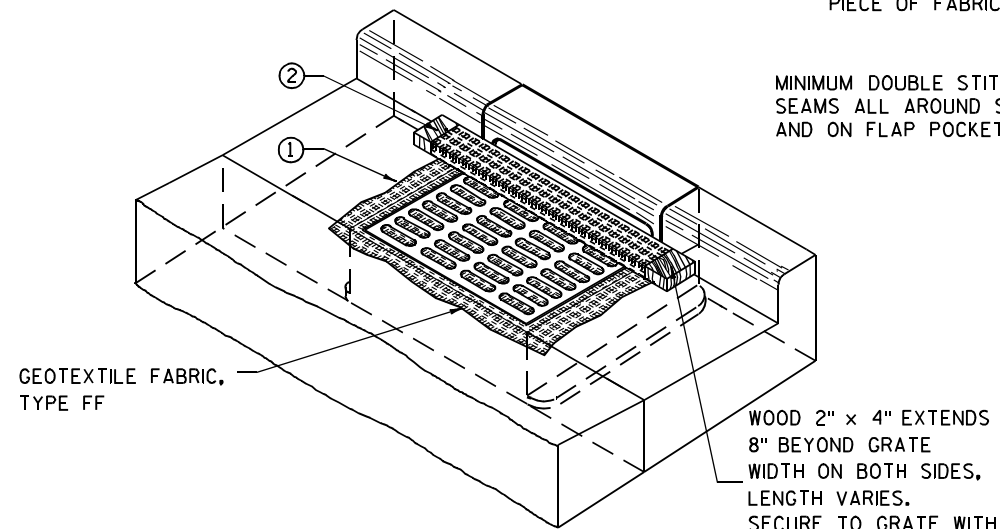
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B  
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



**INLET PROTECTION, TYPE C (WITH CURB BOX)**

**INSTALLATION NOTES**

**TYPE B & C**

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

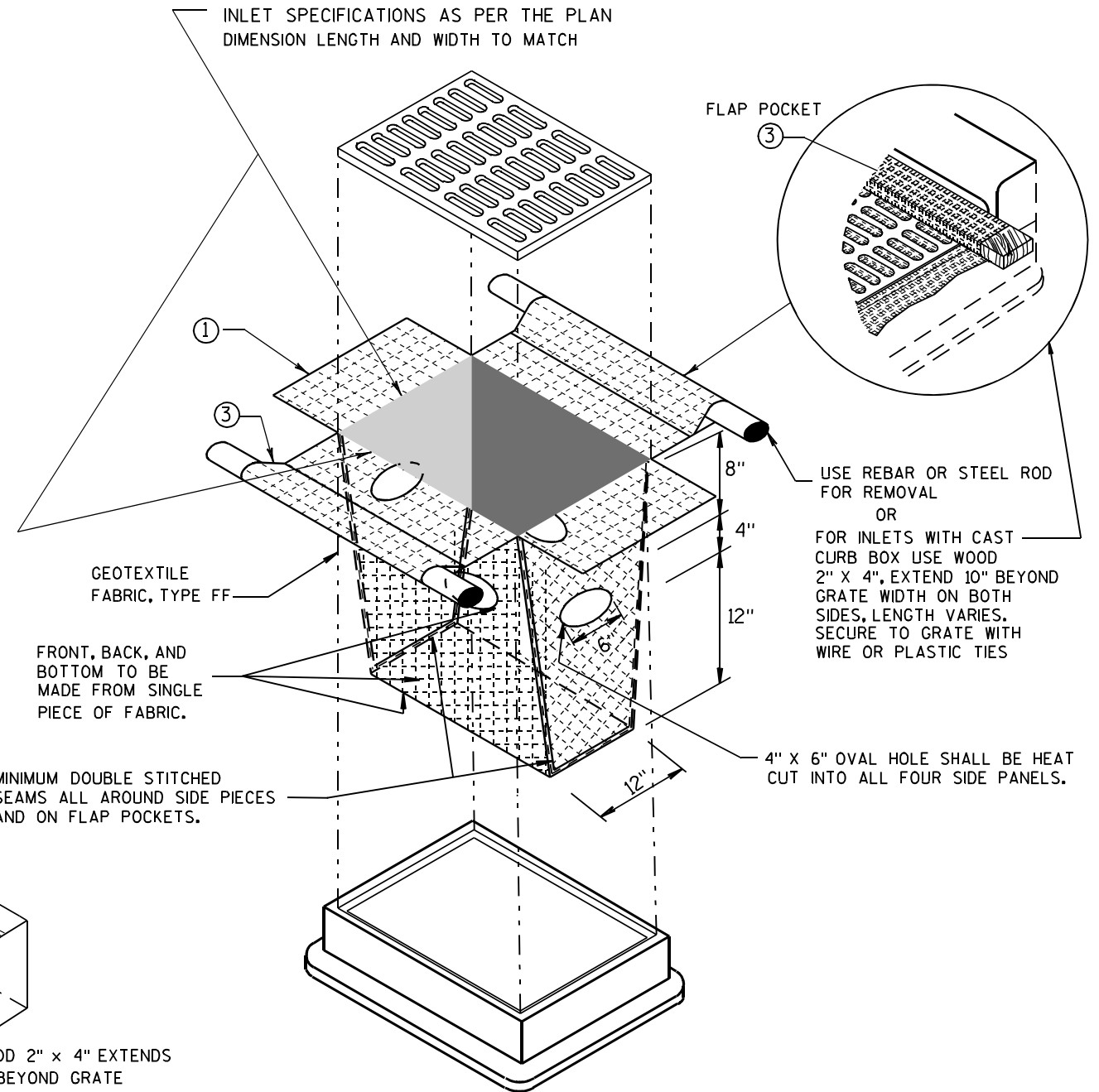
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

**TYPE D**

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.

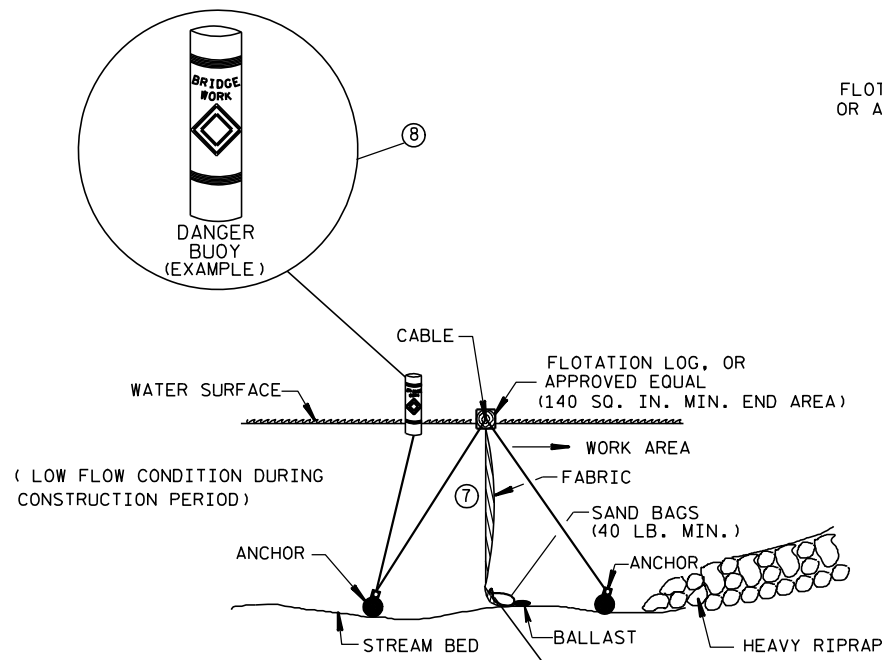


**INLET PROTECTION, TYPE D**

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

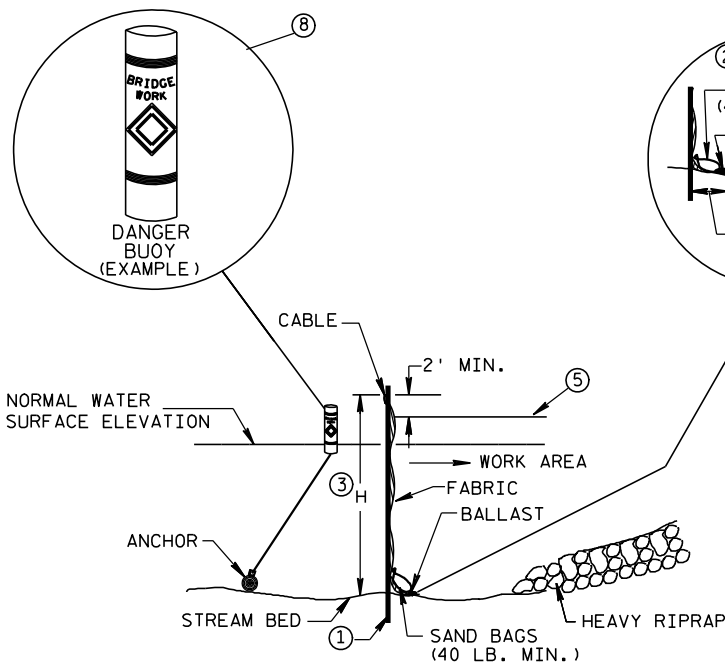
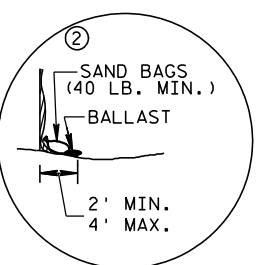
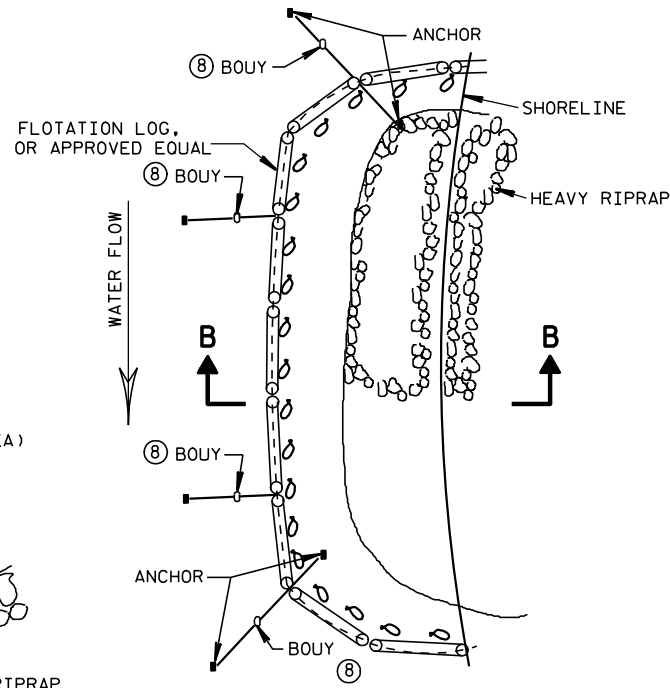
<b>INLET PROTECTION TYPE A, B, C, AND D</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/16/02 DATE	/s/ Beth Connestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	





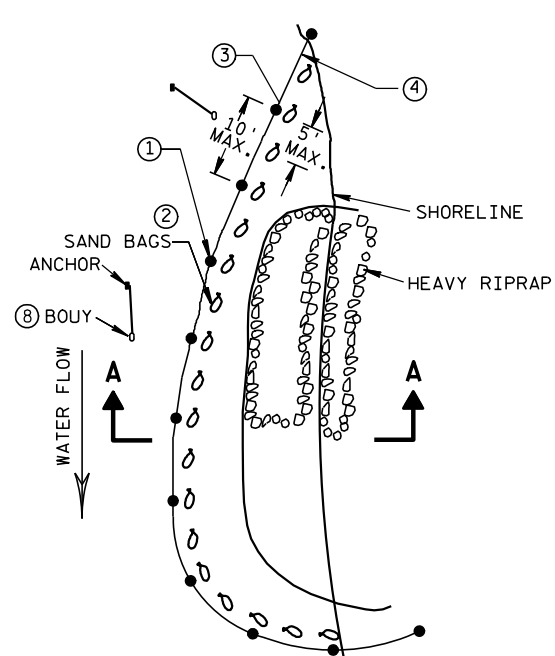
SECTION B-B

TURBIDITY BARRIER FLOAT ALTERNATIVE  
CAUTION - SEE NOTE 6



SECTION A-A

TURBIDITY BARRIER STANDARD POST INSTALLATION



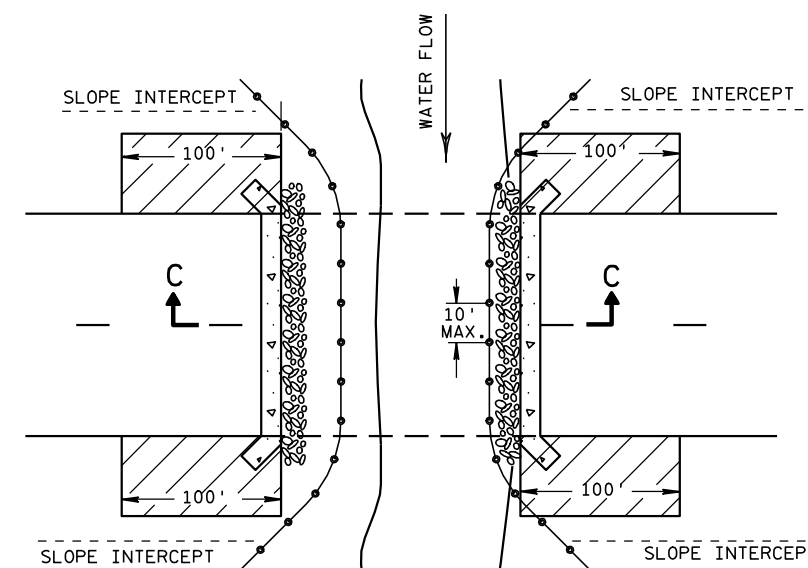
PLAN VIEW

**GENERAL NOTES**

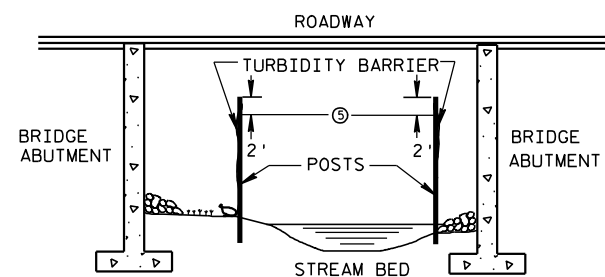
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE O2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



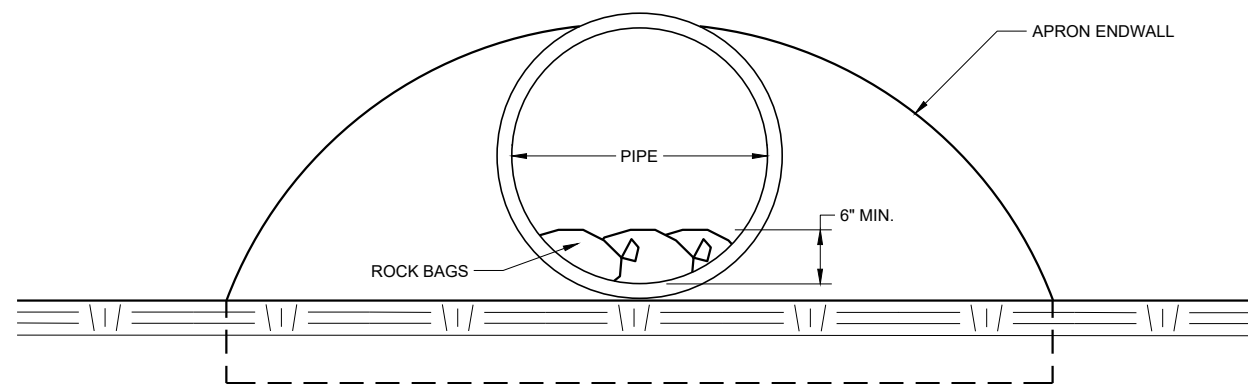
SECTION C-C

TURBIDITY BARRIER DETAIL SHOWING  
TYPICAL PLACEMENT AT STRUCTURES

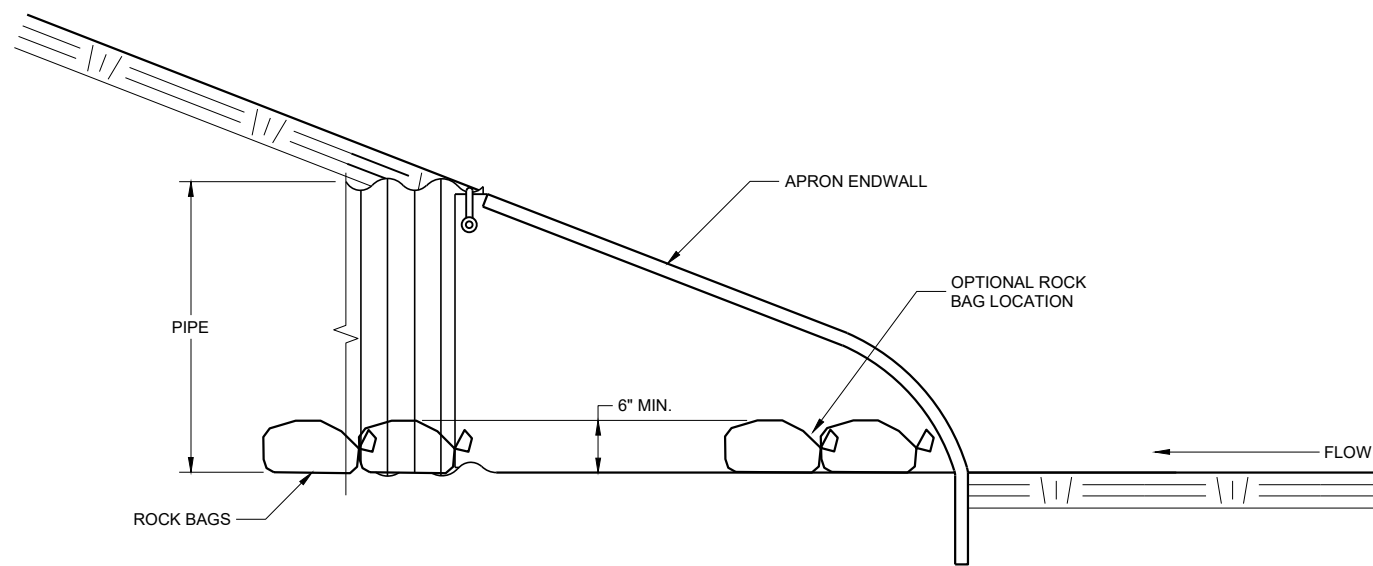
**TURBIDITY BARRIER**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/04/02 /S/ Beth Canestra  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA



END VIEW



SIDE VIEW

**CULVERT PIPE CHECK**  
 (INSTALL ON INLET END ONLY)

**CULVERT PIPE CHECK**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
 May 2019 /S/ Daniel Schave  
 DATE EROSION CONTROL ENGINEER

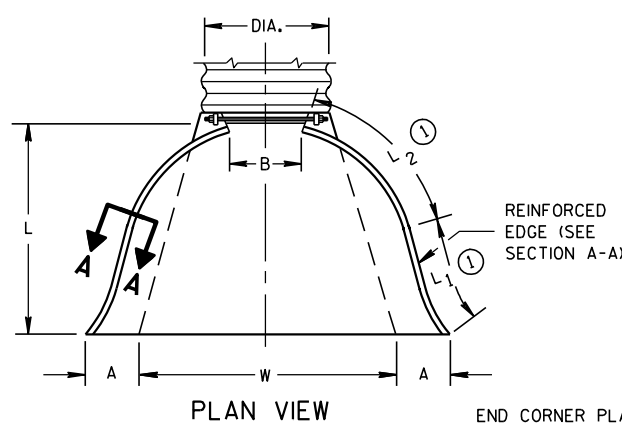
FHWA

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1	L2	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

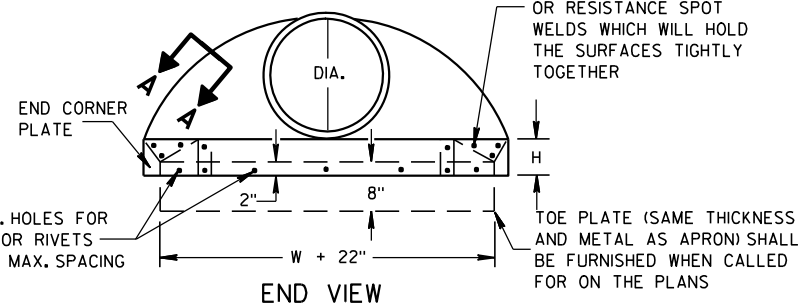
\* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1	
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1	
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1	
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1	
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1	
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1	
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1	
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1	
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1	
60	6	30-35	60	39	99	96	5	2 to 1	
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1	
72	7	24-36	78	21	99	108	6	2 to 1	
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1	
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1	
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1	

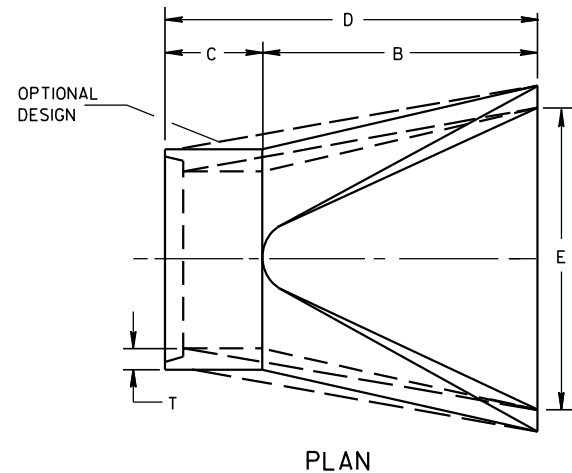
\* MINIMUM  
\*\* MAXIMUM



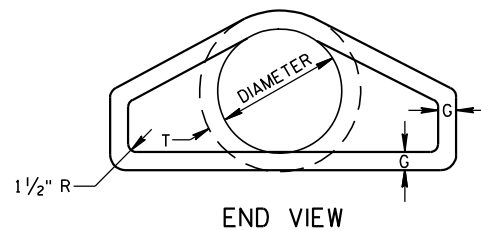
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



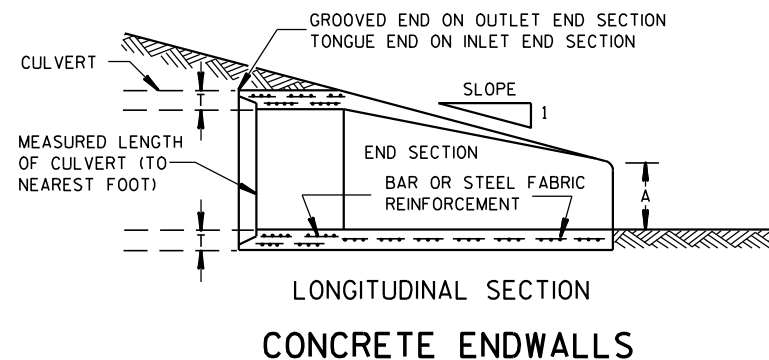
SIDE ELEVATION  
METAL ENDWALLS



PLAN

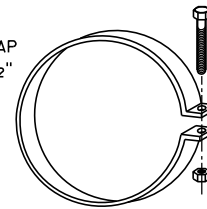


END VIEW

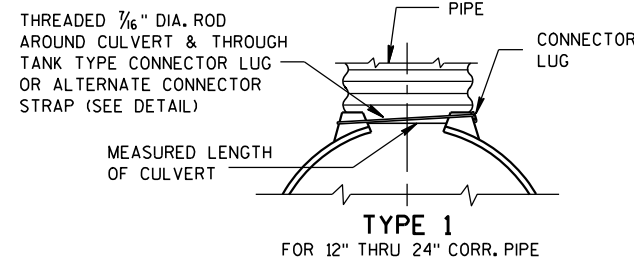


LONGITUDINAL SECTION  
CONCRETE ENDWALLS

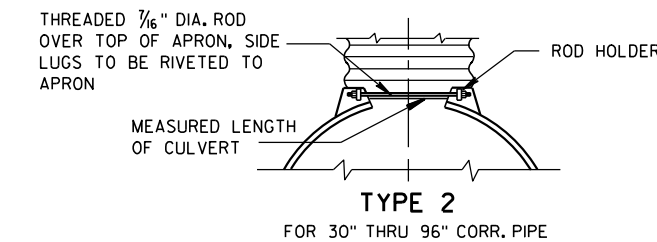
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



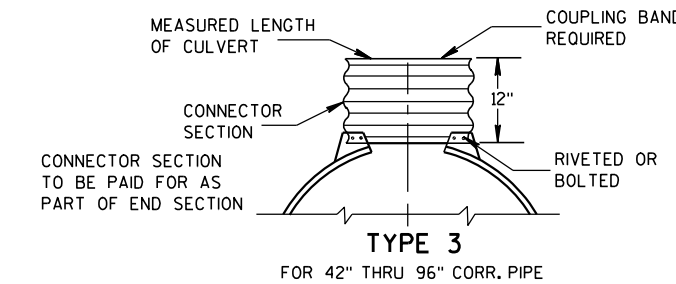
ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP



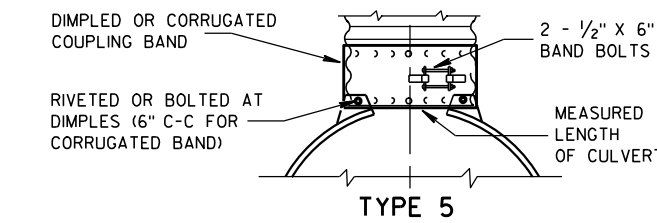
TYPE 1  
FOR 12" THRU 24" CORR. PIPE



TYPE 2  
FOR 30" THRU 96" CORR. PIPE



TYPE 3  
FOR 42" THRU 96" CORR. PIPE



ALTERNATE FOR:  
ALL SIZES CORRUGATED CIRCULAR PIPE

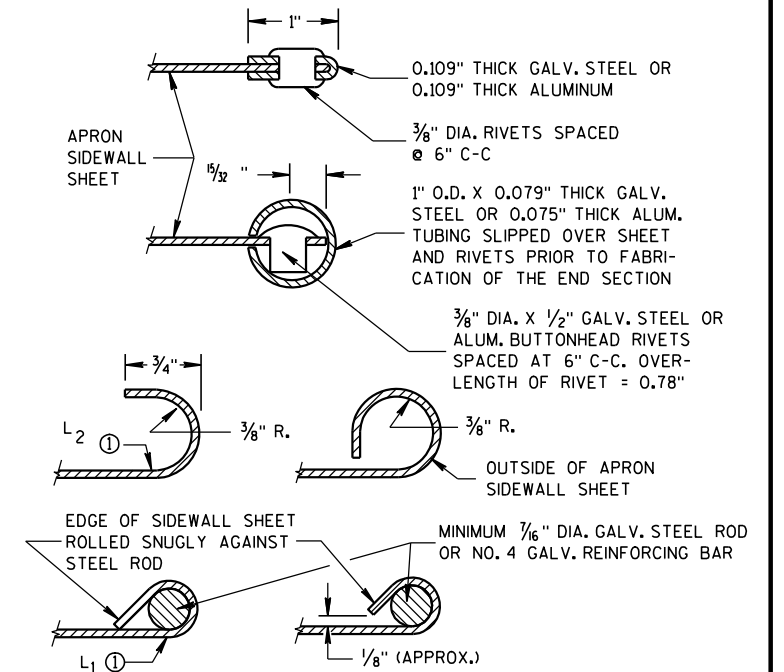
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

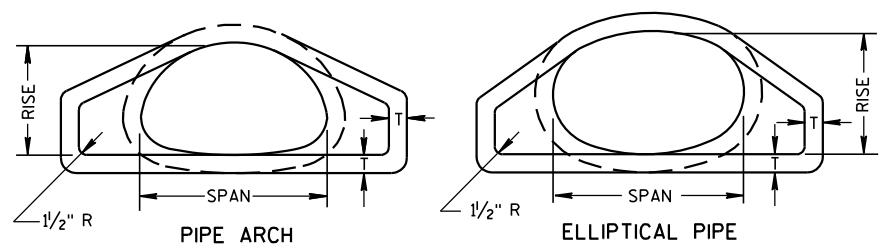
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

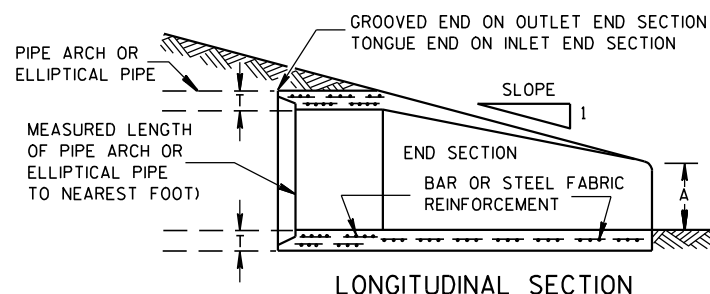
APRON ENDWALLS FOR  
CULVERT PIPE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
11/30/94 DATE /S/ Rory L. Rhinesmith  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA

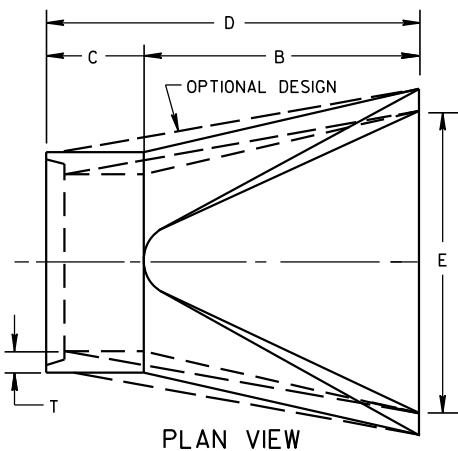


END VIEW



LONGITUDINAL SECTION

CONCRETE ENDWALLS



PLAN VIEW

2- 2/3" X 1/2" CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (±1")	L2 (±1")	W (±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 5/8	60	2 1/2 to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/4 to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/4 to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

3" X 1" CORRUGATIONS													
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (±1")	L2 (±1")	W (±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1	3 Pc.
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED. \* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE PIPE ARCH										
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)									APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E		
24	29	18	3	8 1/2	39	33	72	48	3 to 1	
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1	
36	44	27	4	11 1/8	60	36	96	72	3 to 1	
42	51	31	4 1/2	15 1/8	60	36	96	78	3 to 1	
48	58	36	5	21	60	36	96	84	3 to 1	
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1	
60	73	45	6	31	60	36	96	96	3 to 1	
72	88	54	7	31	60	39	99	120	2 to 1	
84	102	62	8	28 1/2	83	19	102	144	2 to 1	

REINFORCED CONCRETE ELLIPTICAL PIPE										
EQUIV. DIA. (Inches)	DIMENSIONS (Inches)									APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E		
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1	
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1	
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1	
42	53	34	5	15 3/4	60	36	96	78	2 1/2 to 1	
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1	
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1	
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1	

\*\*NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

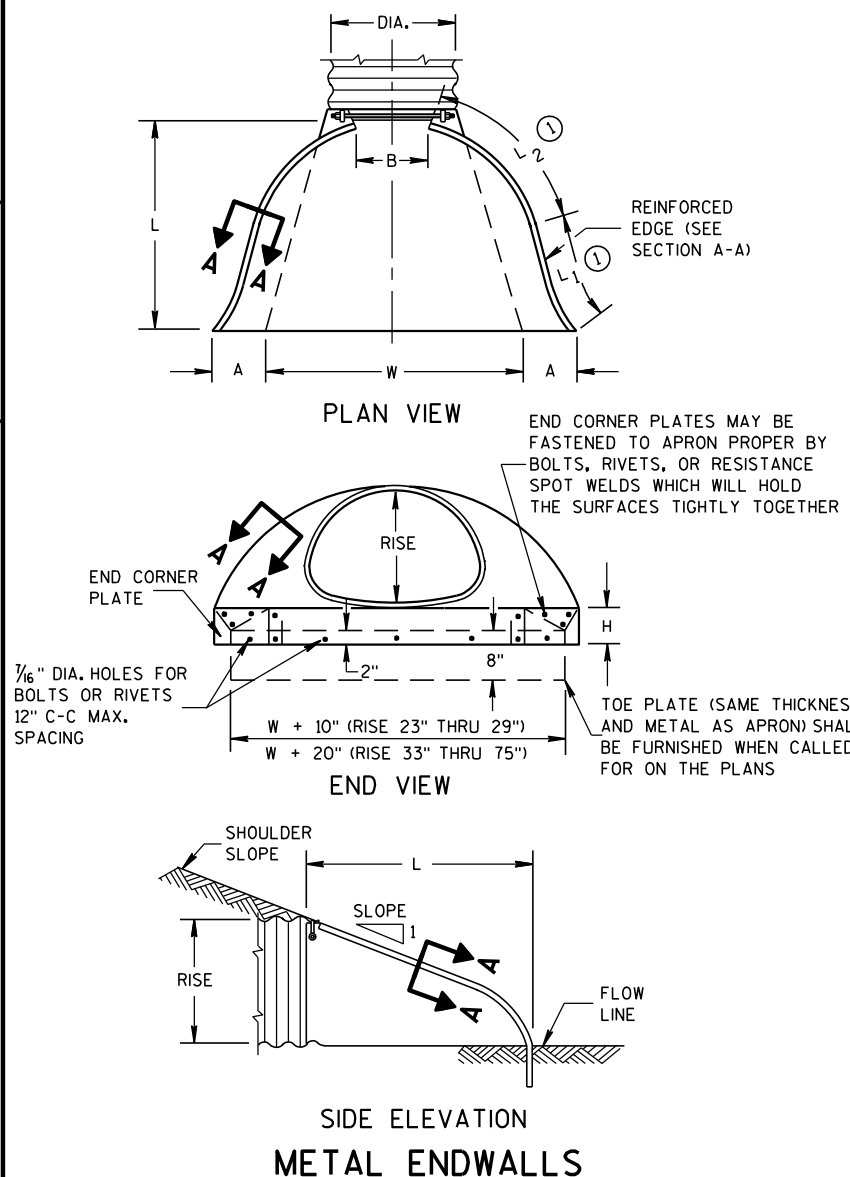
CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

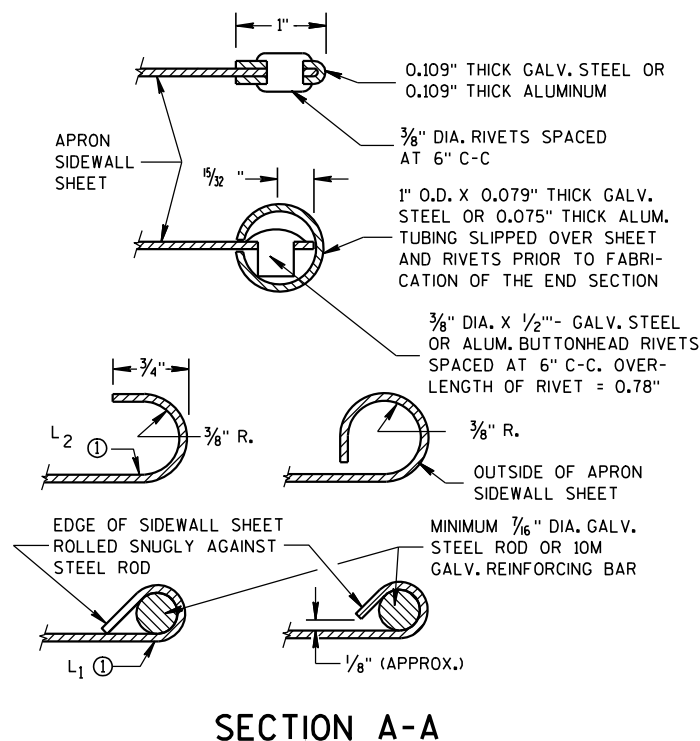
LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

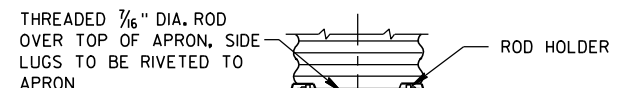
① FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.



SIDE ELEVATION METAL ENDWALLS

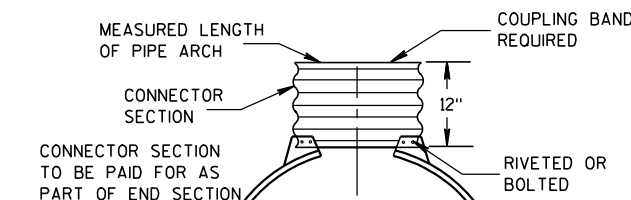


SECTION A-A



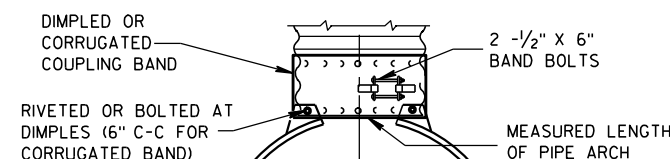
TYPE 2

FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3

FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5

ALTERNATE FOR: ALL SIZES CORRUGATED PIPE ARCHES

NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL.

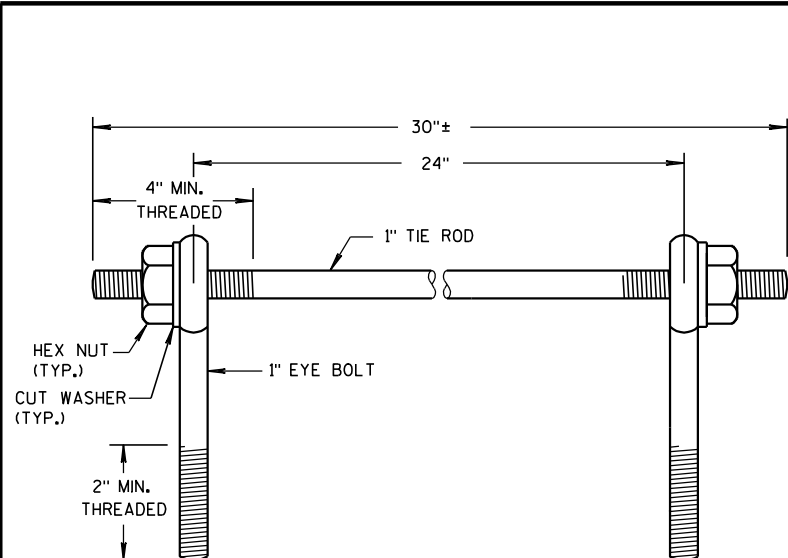
CONNECTION DETAILS

**APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

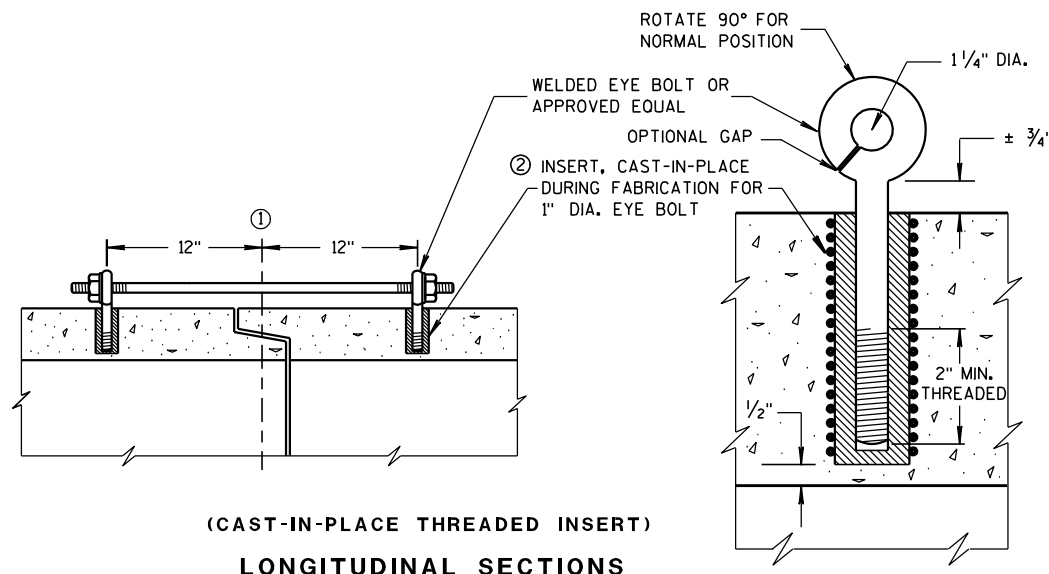
APPROVED  
11/30/94 /S/ Rory L. Rhinesmith  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA





EYE BOLTS AND TIE ROD

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 1)



(CAST-IN-PLACE THREADED INSERT)  
LONGITUDINAL SECTIONS

GENERAL NOTES

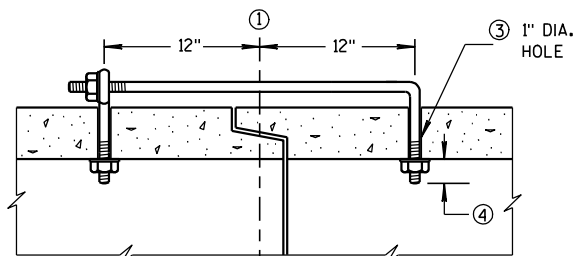
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT AND STORM SEWER PIPE SHALL BE TIED TOGETHER IN THE MANNER ILLUSTRATED BY THIS DETAIL AT LOCATIONS DESIGNATED IN THE STANDARD SPECIFICATIONS AND THE PLAN. THE CONTRACTOR MAY USE EITHER ALTERNATE 1, 2 OR 3 FOR DRAINAGE STRUCTURES. ONLY ALTERNATE 1 AND 3 MAY BE USED FOR CATTLE PASSES, UNLESS OTHERWISE STATED IN THE CONTRACT. THE MATERIALS, FABRICATION AND WORK NECESSARY TO TIE THE PIPE BY THIS DETAIL WILL BE CONSIDERED INCIDENTAL TO THE PIPE AND APRON ENDWALLS IF REQUIRED.

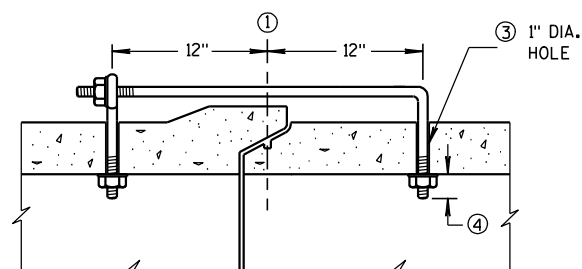
DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR JOINT TIES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

JOINT TIES TO BE HOT-DIP GALVANIZED PER ASTM A 153.

- ①  $\phi$  OF TONGUE AND GROOVE OR BELL AND SPIGOT JOINTS.
- ② THE INSIDE OF THE THREADED INSERTS SHALL BE CLEAN TO ALLOW THE INSERTION OF THREADED EYE BOLTS.
- ③ HOLES SHALL BE CAST-IN-PLACE OR DRILLED 12 INCHES FROM  $\phi$  OF TONGUE AND GROOVE.
- ④ BOLT PROJECTION INSIDE OF PIPE SHALL NOT EXCEED 2 INCHES.
- ⑤ OPENING TO BE ROD DIAMETER PLUS 1 INCH.
- ⑥ LENGTH ADEQUATE TO EXTEND TO WITHIN 1/2 INCH OF THE INNER SURFACE OF THE PIPE.



(TONGUE & GROOVE PIPE)



(MODIFIED BELL PIPE)  
LONGITUDINAL SECTION

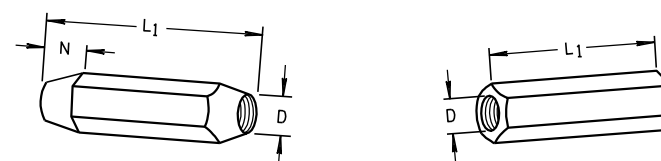
EYE BOLT DIMENSION TABLE

PIPE SIZE	L = LENGTH	
	TONGUE & GROOVE PIPE	MODIFIED BELL PIPE
18" TO 24"	4 1/2"	6 1/4"
30"	5"	7"
36"	5 1/2"	7"
42"	6"	
48"	6 1/2"	
60"	7 1/2"	
66"	8"	

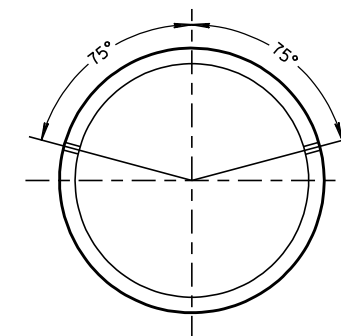
ADJUSTABLE TIE ROD TABLE

PIPE DIAMETER	TIE ROD DIAMETER	D	L1	N
12-60	5/8	5/8	5	1/2
66-84	3/4	3/4	5	1/2
90-108	1	1	7	1 1/6

DIMENSIONS SHOWN ARE IN INCHES

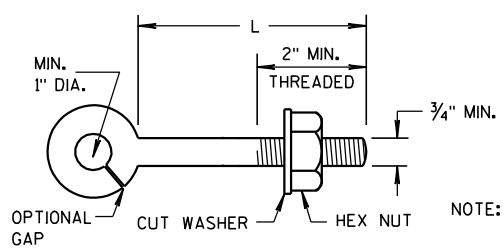


TAPERED PLAIN  
RIGHT AND LEFT THREADS  
SLEEVE NUTS



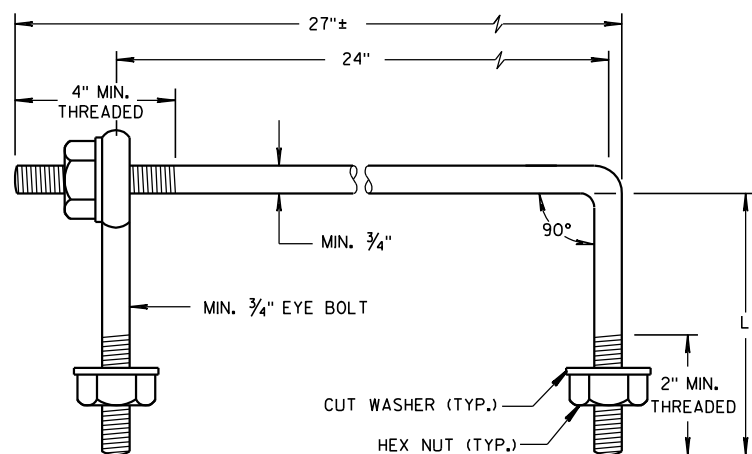
PLACEMENT OF (2) CAST-IN-PLACE  
INSERTS OR HOLES DURING FABRICATION  
FOR PIPE SECTIONS REQUIRING TIE RODS

TRANSVERSE SECTION



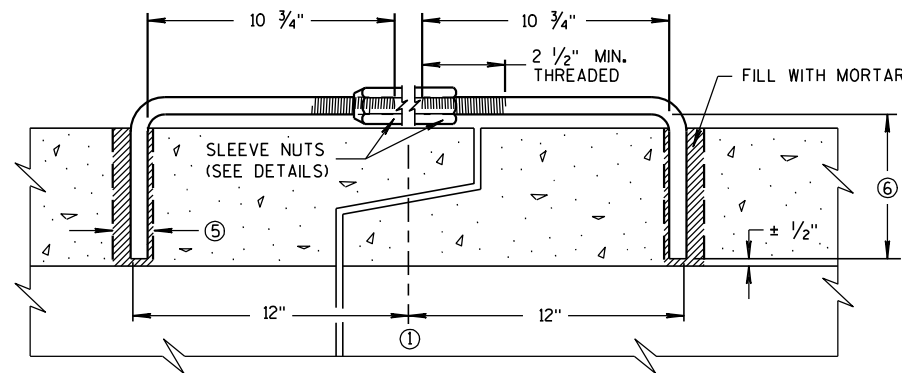
EYE BOLT

NOTE: TWO EYE BOLTS MAY BE USED WITH A 30" LONG THREADED ROD IN LIEU OF THE 90° BENT TIE ROD.

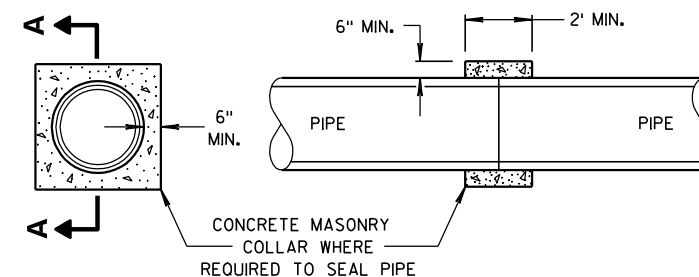


EYE BOLT AND TIE ROD

(JOINT TIES FOR 18" TO 66" DIA. CONCRETE PIPE)  
EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 2)



LONGITUDINAL SECTION  
(JOINT TIES FOR 12" TO 108" DIA. CONCRETE PIPE)  
ADJUSTABLE TIE ROD (ALTERNATE NO. 3)

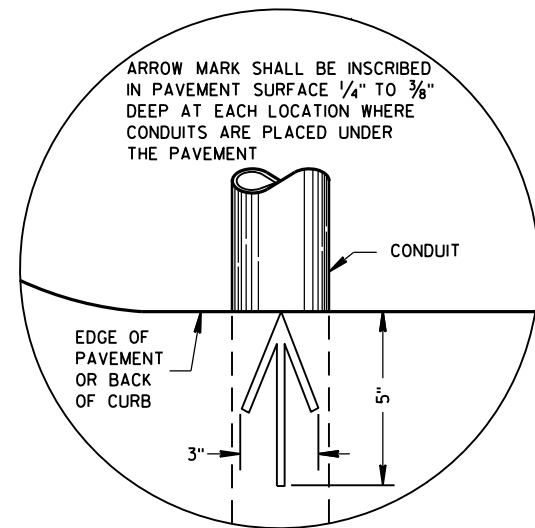


SECTION A-A  
CONCRETE COLLAR DETAIL

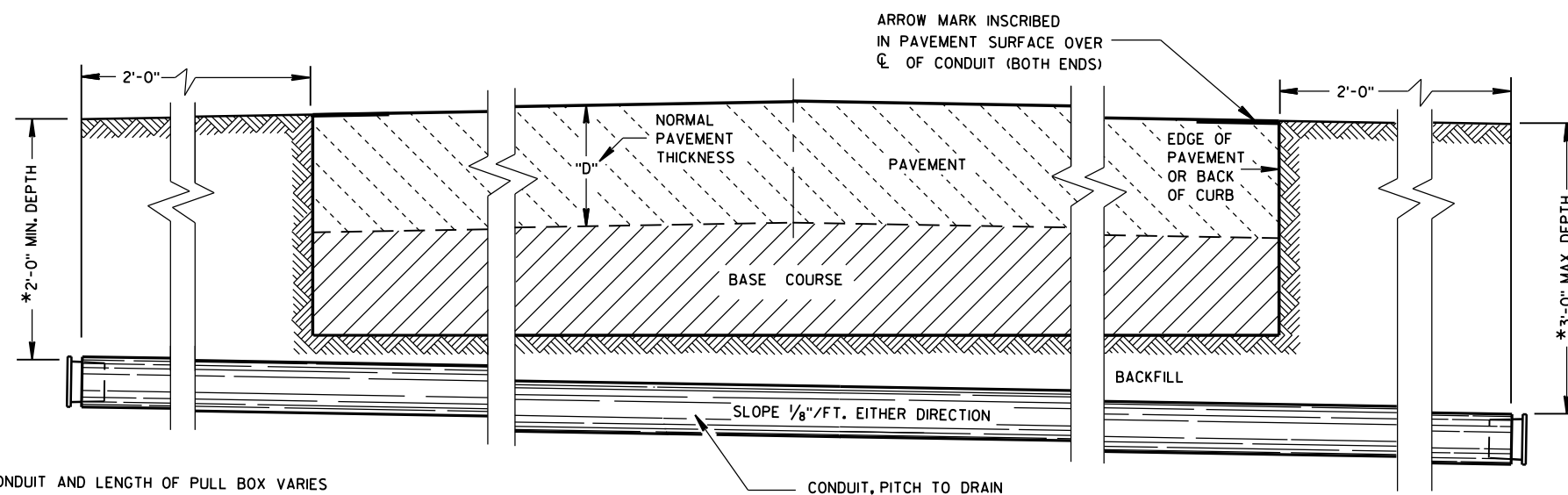
JOINT TIES FOR CONCRETE  
PIPE AND CONCRETE  
COLLAR DETAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/5/2012 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



**PLAN VIEW  
ARROW MARK**



**SIDE ELEVATION  
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS**

\*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSON TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

TRACER WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.

6

6

S.D.D. 9 B 2-10

S.D.D. 9 B 2-10

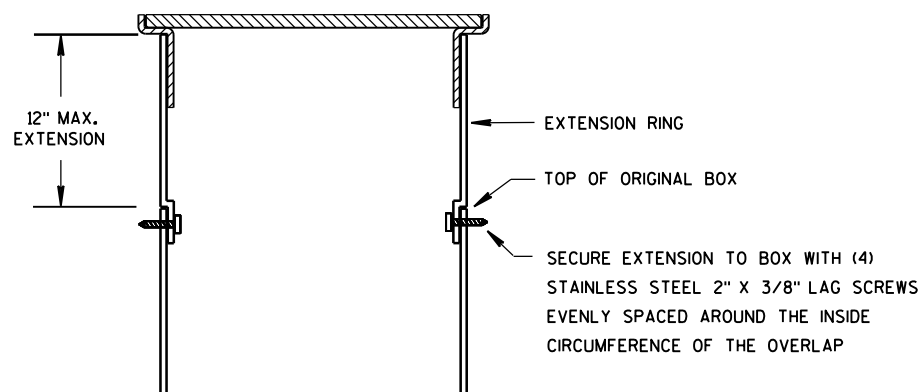
<b>CONDUIT</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March, 2017 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	

**TABLE OF NOMINAL DIMENSIONS AND WEIGHTS**

DIMENSION IN INCHES		NON-CONDUCTIVE PULL BOX	
BOX DIAMETER ** (INSIDE)	A	24	24
BOX OVERALL OUTSIDE DIAMETER	B	27	27
BOX LENGTH	C	36	42
FRAME OPENING	D	22 1/2	22 1/2
<b>WEIGHT IN POUNDS *</b>			
COVER		50	50
BOX ONLY		75	85

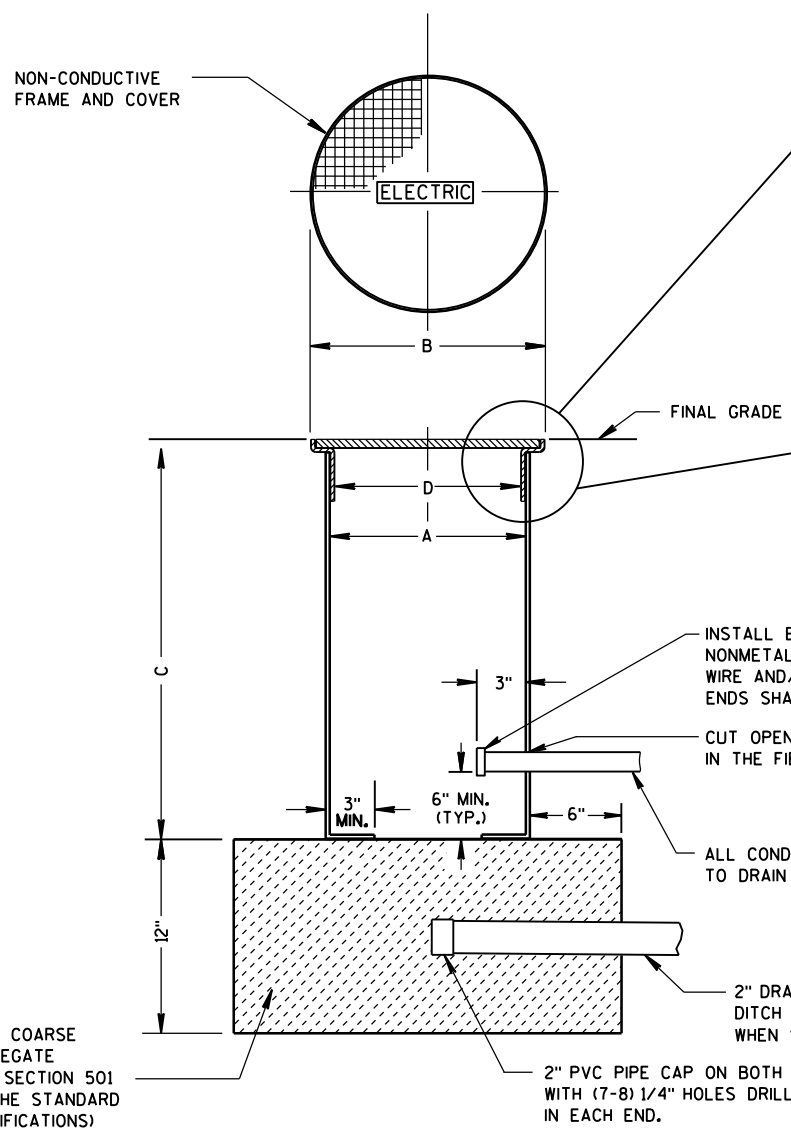
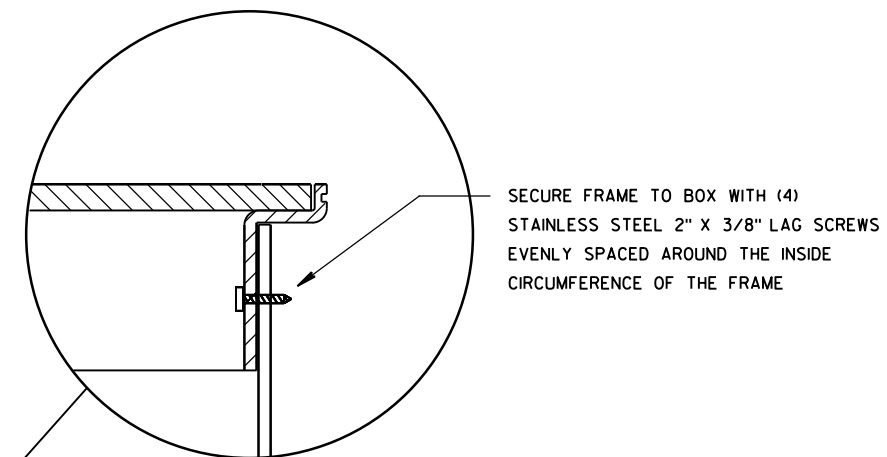
\* THE ACTUAL WEIGHT OF THE COVER OR BOX ONLY MAY VARY NOT TO EXCEED 100 LBS INDIVIDUALLY.

\*\* DIAMETER VARIES FROM TOP TO BOTTOM WITH THE DIAMETER LARGER AT THE BOTTOM TO PREVENT FROST HEAVE



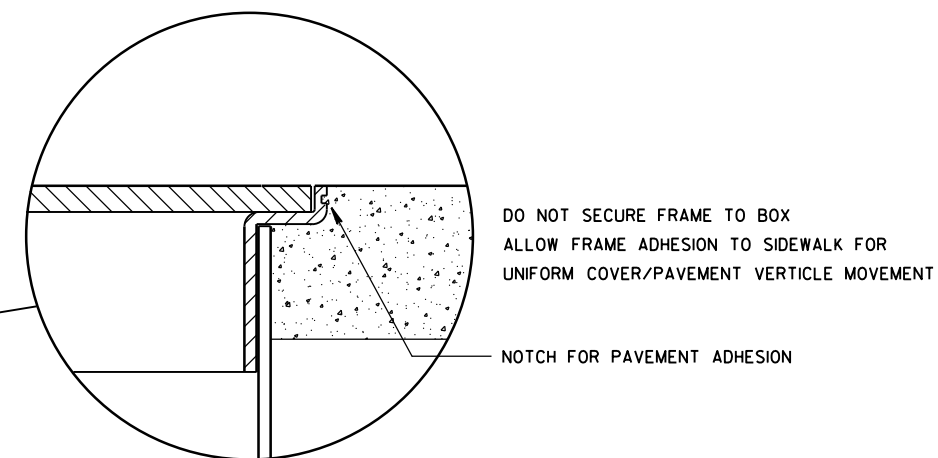
**BOX EXTENSION**

**INSTALLED IN SOD OR CRUSHED AGGREGATE**



**NON-CONDUCTIVE PULL BOX**

**INSTALLED IN SIDEWALK**



**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL BOXES, FRAMES AND COVERS SHALL BE SUITABLE FOR TIER 15 LOADING AS SPECIFIED IN ANSI/SCTE 77.

PROVIDE AN OPENING FOR TOOL ASSISTED COVER REMOVAL NOT LARGE ENOUGH TO PERMIT PASSAGE OF A SPHERE MORE THAN 1/2" DIAMETER

ENSURE COVER SURFACE IS SKID RESISTANT WITH A COEFFICIENT OF FRICTION OF AT LEAST 0.5 AND VERTICAL SURFACE DISCONTINUITIES LESS THAN 1/4".

COVER SHALL BE MAGNETICALLY LOCATABLE.

BOXES AND EXTENSIONS ARE TRIMMABLE FOR CUSTOM LENGTHS. TRIMMED PIECES SHALL MAINTAIN A UNIFORM LENGTH.

ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

ENTIRE BOX MUST BE CONSTRUCTED OF NON-CONDUCTIVE MATERIALS WITH THE EXCEPTION OF STAINLESS STEEL FASTENERS AND MAGNETIC LOCATABLE DEVICE.

WHEN A PULL BOX IS INSTALLED IN CRUSHED AGGREGATE SHOULDERS, PLACE IT 2-3 INCHES BELOW GRADE AND COVER IT WITH 2-3 INCHES OF CRUSHED AGGREGATE

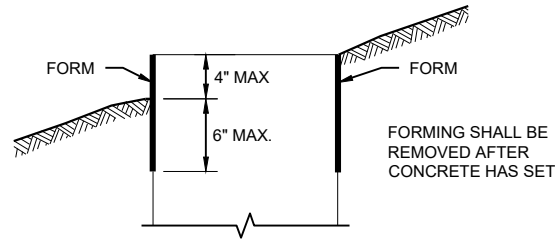
LABEL ON COVER SHALL READ "ELECTRIC" FOR SIGNAL AND LIGHTING SYSTEMS, "WISDOT ITS" FOR COMMUNICATIONS AND ITS EQUIPMENT SYSTEMS.

**PULL BOX  
NON-CONDUCTIVE**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE: May 2017 /S/ Ahmet Demirbilek  
STATE ELECTRICAL ENGINEER  
FHWA

FORM DEPTH SHALL BE NO MORE THAN 6" BELOW GRADE ON THE LOWER SIDE OF BASE



**FORMING DETAIL**

QUANTITY REQUIREMENTS	CONCRETE BASE TYPE		
	1	2	5 & 6
APPROX. CUBIC YARDS OF CONCRETE	0.40	0.57	0.40
LBS. OF HOOP BAR STEEL	NONE	23	16
LBS. OF VERTICAL BAR STEEL	NONE	60	18

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

CONDUIT SIZES AND LOCATIONS SHALL BE SHOWN ON THE PLANS

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NON-METALLIC.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 1 INCH. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NON-METALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BELL BENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION.

WHEN REQUIRED TO CONNECT NON-METALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWG STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD) FOR TYPE 2, TYPE 5 AND TYPE 6 BASES.

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER ALL BASE TYPES THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD. ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 654.2.1 OF THE STANDARD SPECIFICATIONS.

WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS.

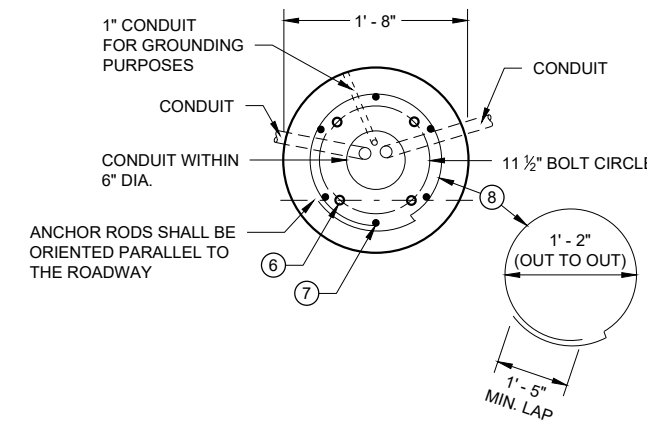
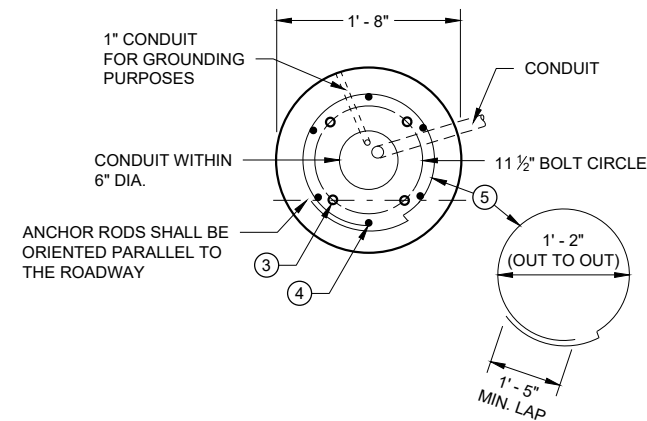
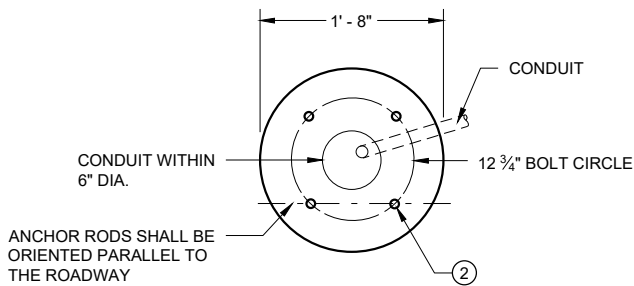
WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED, THE 4 INCH "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH. THE "L" BEND SHALL NOT BE THREADED.

ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

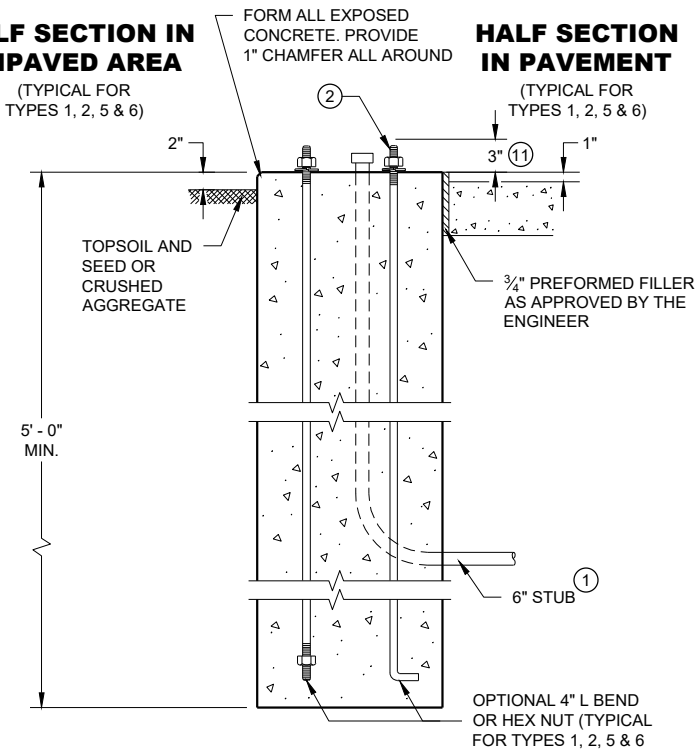
WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED.

BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).

- ① THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES EXCEPT WITH WRITTEN APPROVAL OF THE ENGINEER.
- ② (4) 1" DIA. X 3' - 6" ANCHOR RODS.
- ③ (4) 1" DIA. X 5' - 0" ANCHOR RODS.
- ④ (6) NO. 6 X 6' - 8" BAR STEEL REINFORCEMENT.
- ⑤ (7) NO. 4 X 5' - 1" BAR STEEL REINFORCEMENT @ 1' - 0" C - C.
- ⑥ (4) 1" DIA. X 3' - 6" ANCHOR RODS.
- ⑦ (6) NO. 4 X 4' - 8" BAR STEEL REINFORCEMENT.
- ⑧ (5) NO. 4 X 5' - 1" BAR STEEL REINFORCEMENT @ 1' - 0" C - C.
- ⑨ EXOTHERMIC CONNECTION TO EQUIPMENT GROUNDING CONDUCTOR
- ⑩ 5/8" DIA. X 8' - 0" COPPERCLAD EQUIPMENT GROUNDING ELECTRODE REQUIRED
- ⑪ ANY ANCHOR ROD PROJECTION SHORTER THAN 2 3/4" OR LONGER THAN 3 1/4" SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTORS EXPENSE.
- ⑫ FOR NON - BREAKAWAY INSTALLATIONS, 4 1/2" ± ANCHOR ROD PROJECTION WITH THE USE OF LEVELING NUTS. RODENT SCREEN REQUIRED.

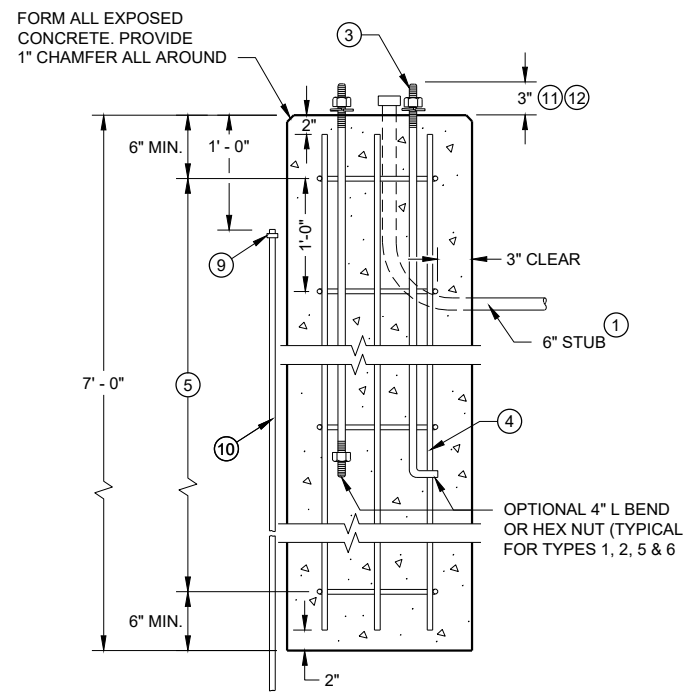


**HALF SECTION IN UNPAVED AREA**

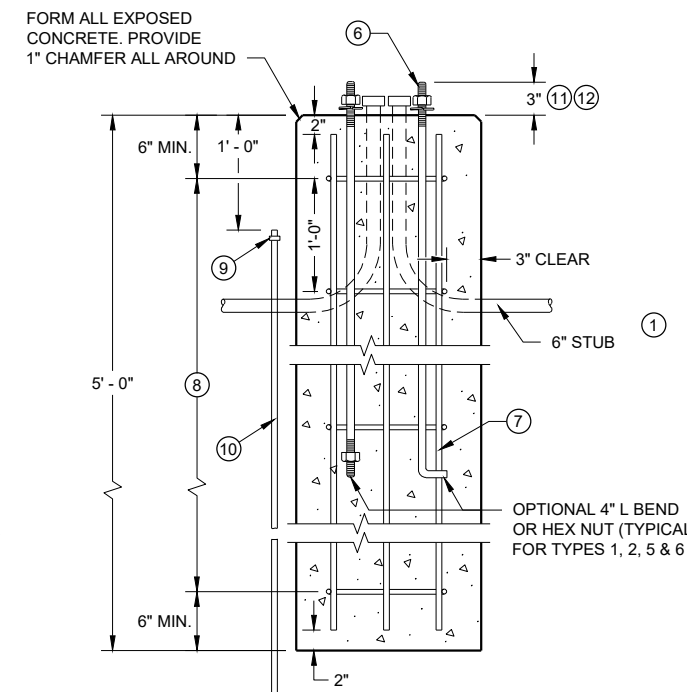


**TYPE 1**

**HALF SECTION IN PAVEMENT**



**TYPE 2**



**TYPE 5 & 6**

**CONCRETE BASES**

**CONCRETE BASES  
TYPES 1, 2, 5, & 6**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2019 /S/ Ahmet Demirelek  
DATE STATE ELECTRICAL ENGINEER

FHWA



### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED, U.L. LISTED, COPPER WITH BRASS OR STAINLESS STEEL SET SCREW, DIRECT BURY RATED, MECHANICAL CONNECTOR (LUG), SIZED TO ACCEPT AWG. #10 TO #4 COPPER STRANDED WIRE SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

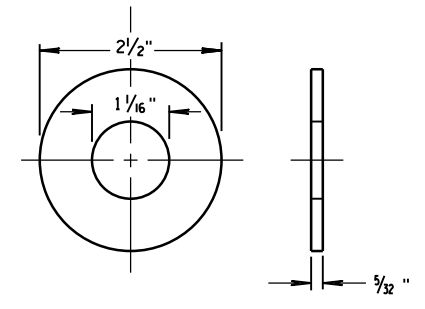
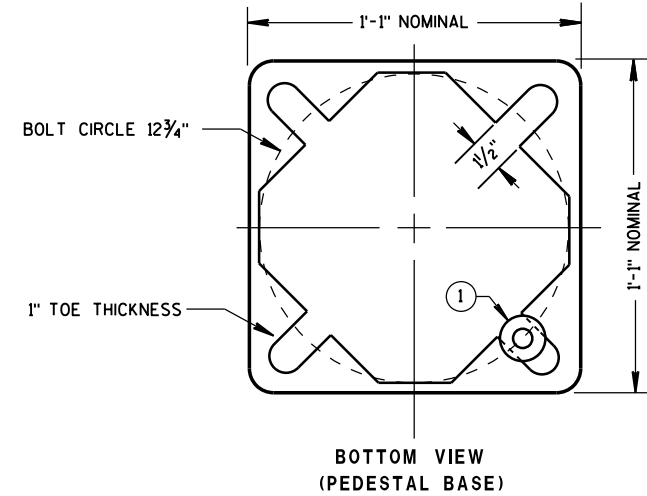
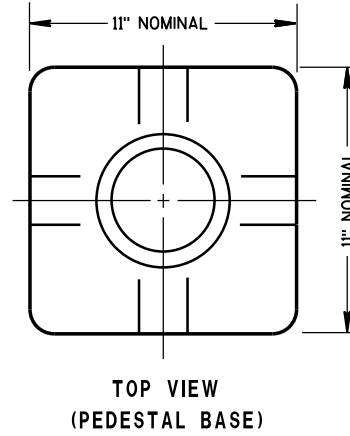
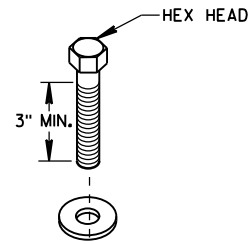
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A 1/4" - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

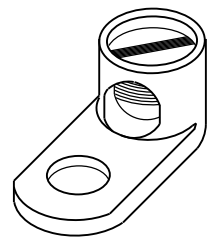
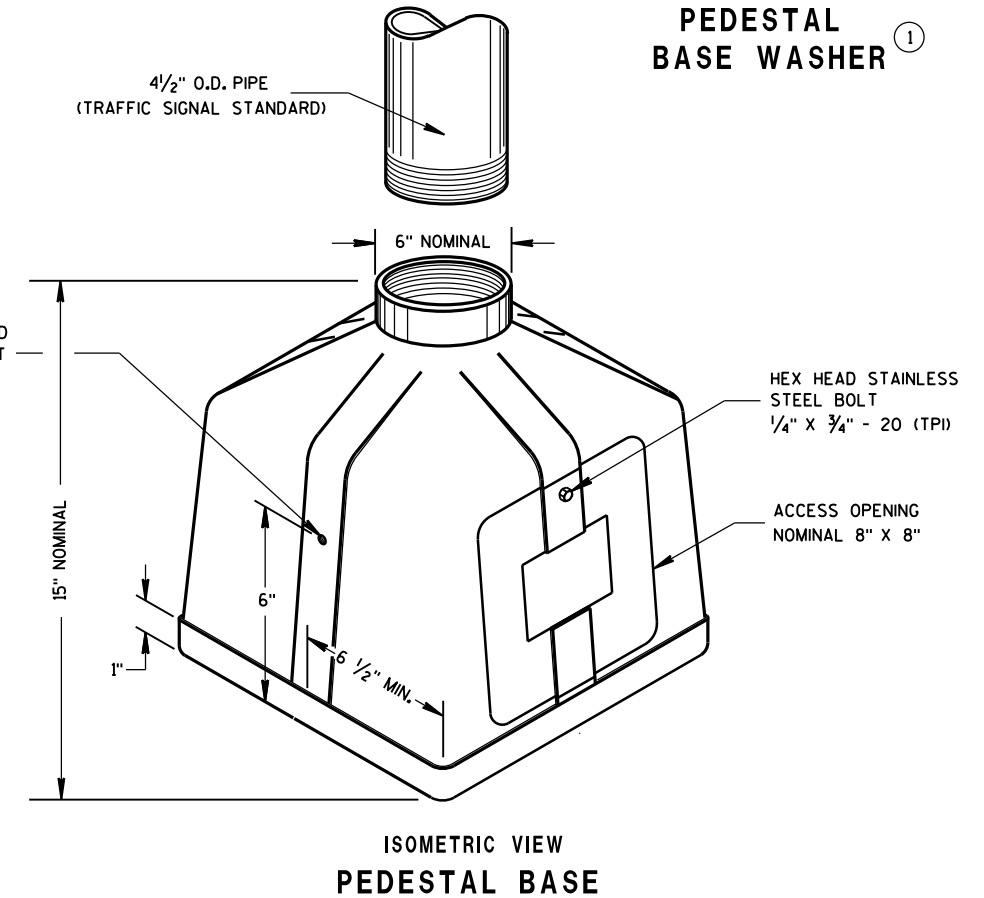
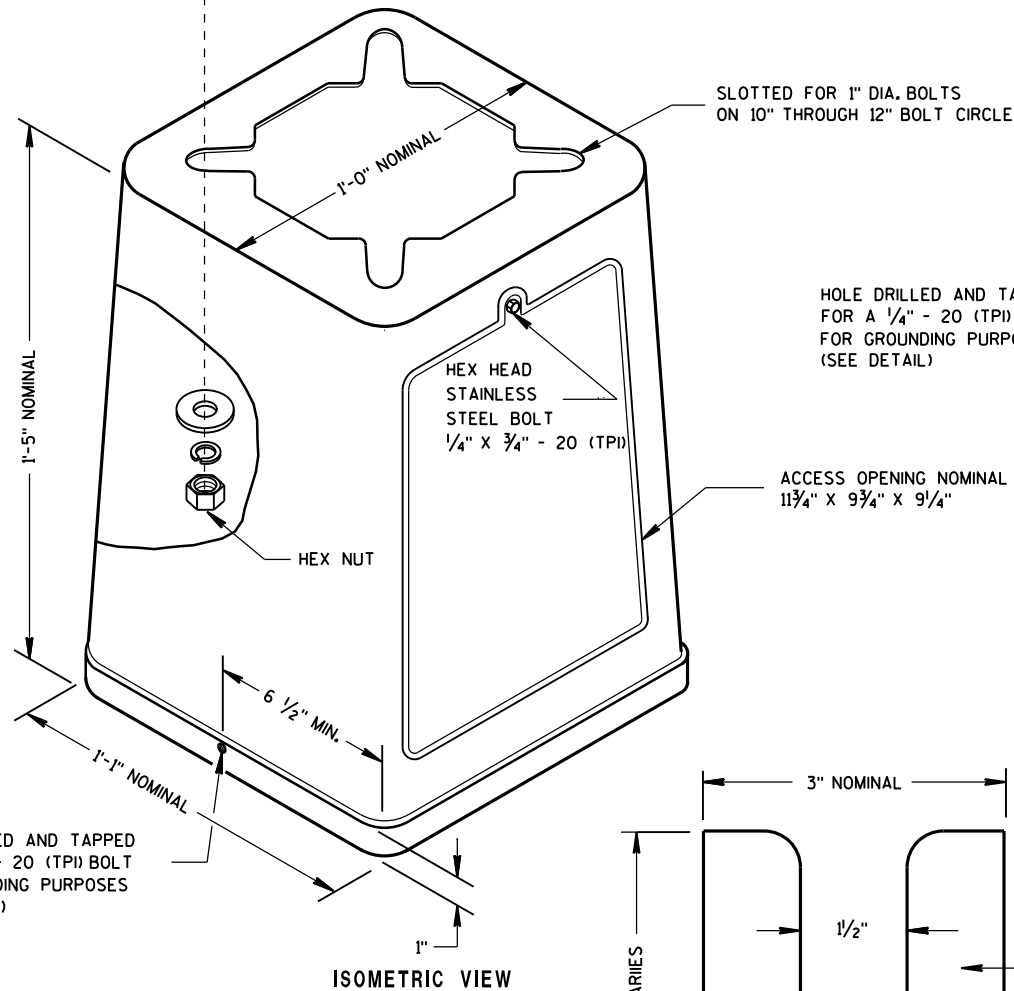
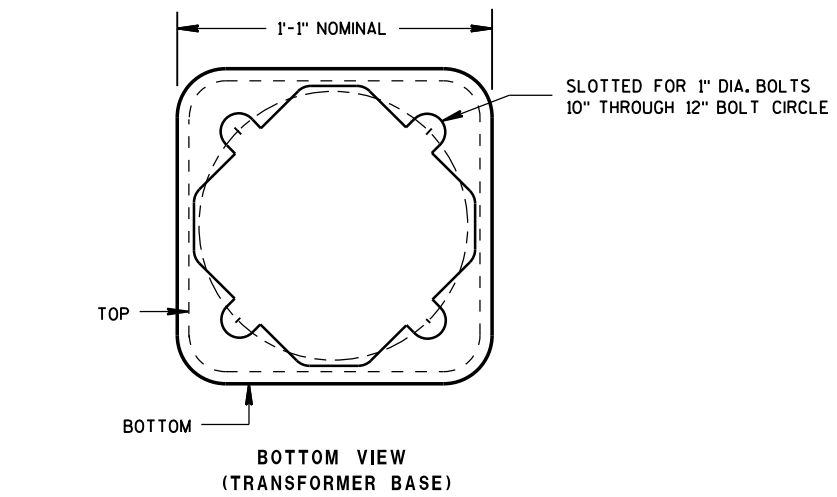
BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF 1/2", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.



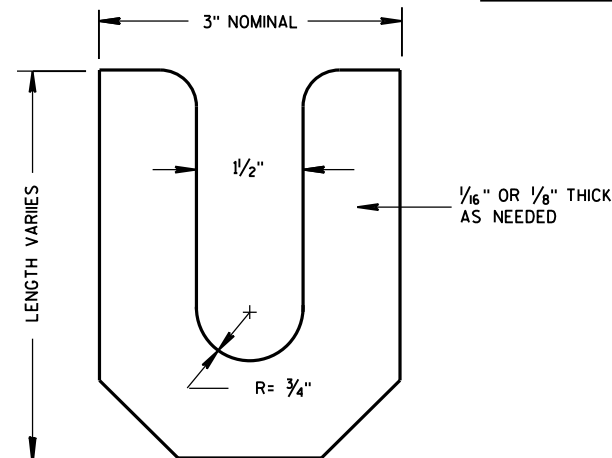
ZINC COATED STEEL WASHER TO BE PROVIDED BY THE CONTRACTOR

PEDESTAL BASE WASHER ①



TYPICAL MECHANICAL CONNECTOR LUG TO BE FURNISHED WITH EACH BASE

TRANSFORMER BASE INTENDED FOR USE WITH TYPE 2, 3, 4, 5 & 6 POLES



LEVELING SHIM

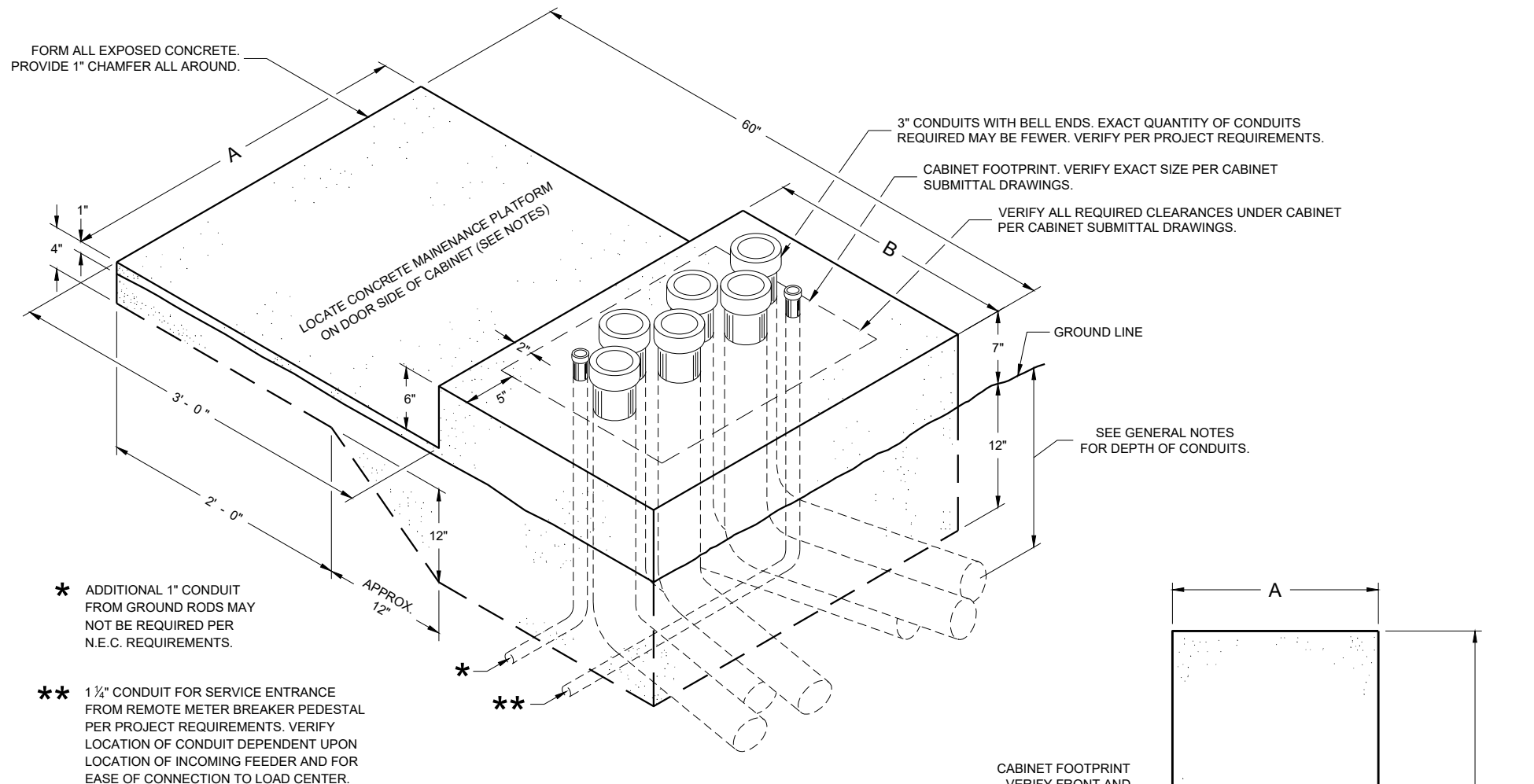
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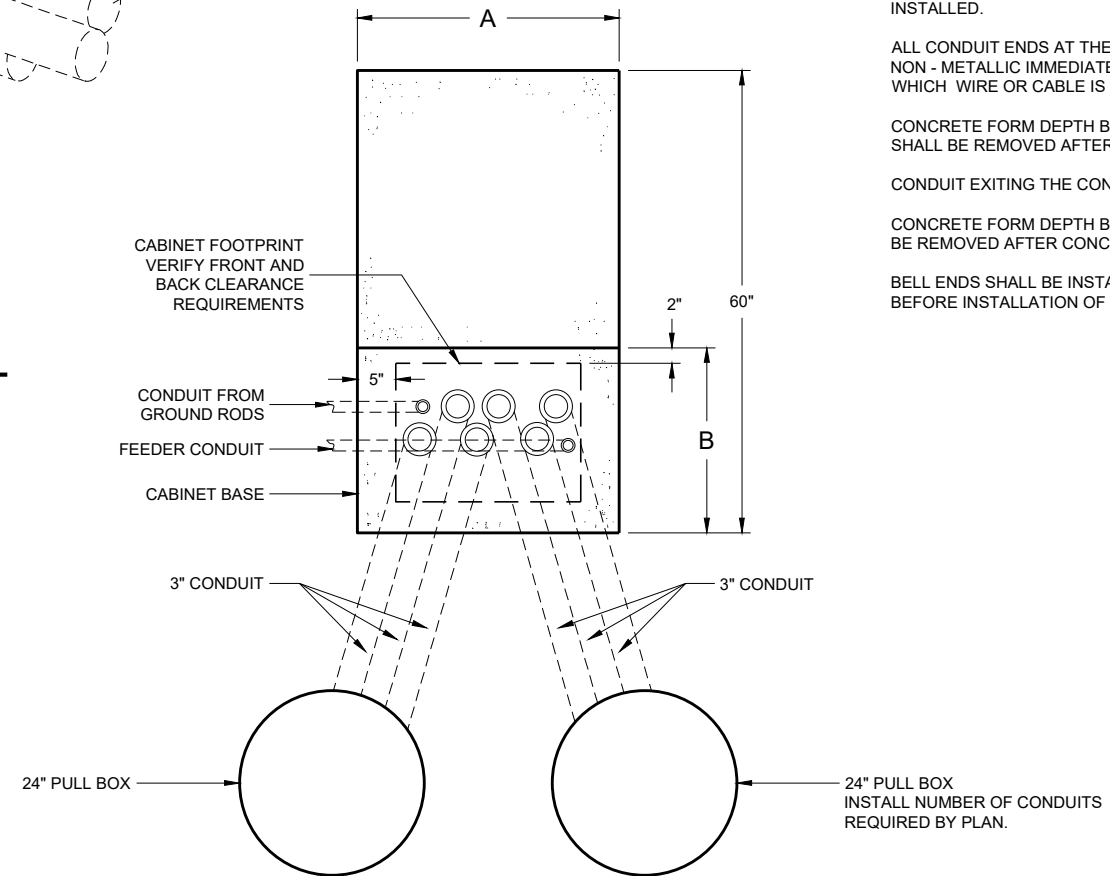
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<b>TRANSFORMER/PEDESTAL BASES</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	



**ISOMETRIC VIEW  
CONCRETE CONTROL CABINET BASE, TYPE L**  
(C.Y. CONCRETE = APPROX. 0.4)

CONCRETE BASE TYPE	CABINET WIDTH	DIMENSIONS		MAXIMUM 3" CONDUITS
		A	B	
L24	24"	34"	24"	4
L30	30"	40"	24"	6



**PLAN VIEW  
CONCRETE CONTROL CABINET BASE, TYPE L**

**GENERAL NOTES**

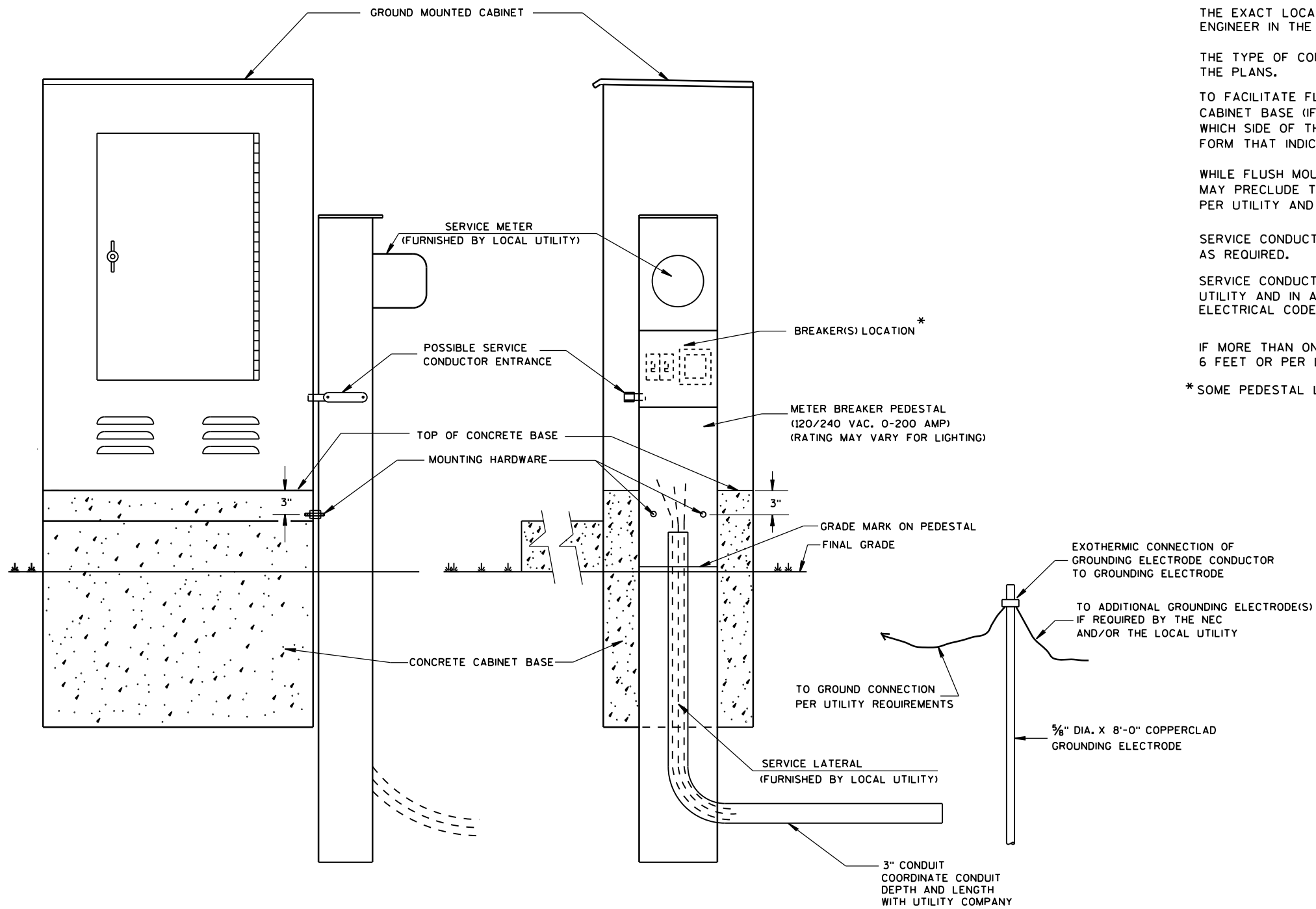
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.
- INSTALL FOUR STAINLESS STEEL APPROVED CONCRETE MASONRY ANCHORS TO ANCHOR THE CABINET BASES. THE ANCHORS SHALL BE LOCATED AS DIRECTED BY THE ENGINEER TO PROPERLY ANCHOR THE CONTROL CABINET TO THE BASE.
- WHEN REQUIRED TO CONNECT NON - METALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U. L. LISTED FOR ELECTRICAL USE, SHALL BE USED.
- CONDUIT HEIGHT ABOVE THE CONCRETE BASE SHALL BE 1 INCH.
- DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.
- DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.
- ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.
- LOCATIONS SHALL BE AS SHOWN ON THE PLANS UNLESS DETERMINED BY THE ENGINEER IN THE FIELD.
- CONTROL CABINET BASE TOP SURFACE SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.
- MAINTENANCE PLATFORM SHALL BE FLOAT OR BROOM FINISHED AND LEVEL.
- MAINTENANCE PLATFORMS ARE NOT REQUIRED WHEN THE SURROUNDING AREA IS PAVED.
- MINIMUM BENDING RADIUS OF CONDUIT EQUALS 6 TIMES THE DIAMETER.
- ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.
- CAP ALL BELOW GRADE METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.
- PLUG ALL BELOW GRADE NON - METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.
- ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NON - METALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.
- CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6 INCHES MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.
- CONDUIT EXITING THE CONCRETE BASE SHALL TERMINATE IN PULL BOXES AS SHOWN ON THE PLANS.
- CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6 INCH MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.
- BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF THE CONCRETE BASE BEFORE INSTALLATION OF CABLE OR WIRE.

**CONCRETE CONTROL  
CABINET BASE, TYPE L**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER

FHWA



TYPICAL CABINET SERVICE INSTALLATION

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

THE EXACT LOCATION OF THE METER BREAKER PEDESTAL SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

THE TYPE OF CONCRETE CABINET BASE TO BE INSTALLED SHALL BE AS CALLED FOR IN THE PLANS.

TO FACILITATE FLUSH MOUNTING OF THE METER BREAKER PEDESTAL AGAINST THE SIDE OF THE CABINET BASE (IF FLUSH MOUNTING POSSIBLE, CONFER WITH THE LOCAL UTILITY TO DETERMINE WHICH SIDE OF THE CONCRETE BASE THE ELECTRICAL SERVICE LATERAL WILL APPROACH, THEN FORM THAT INDICATED SIDE FOR FULL SIDE DEPTH.

WHILE FLUSH MOUNTING IS THE MOST DESIRABLE MOUNTING CONFIGURATION UTILITY REQUIREMENTS MAY PRECLUDE THIS OPTION. CONTRACTOR MUST PROVIDE UTILITY APPROVED PEDESTAL AND INSTALL PER UTILITY AND MANUFACTURERS REQUIREMENTS.

SERVICE CONDUCTOR ENTRANCES SHALL BE RIGID METALLIC CONDUIT, NIPPLES AND/OR CONDULETS AS REQUIRED.

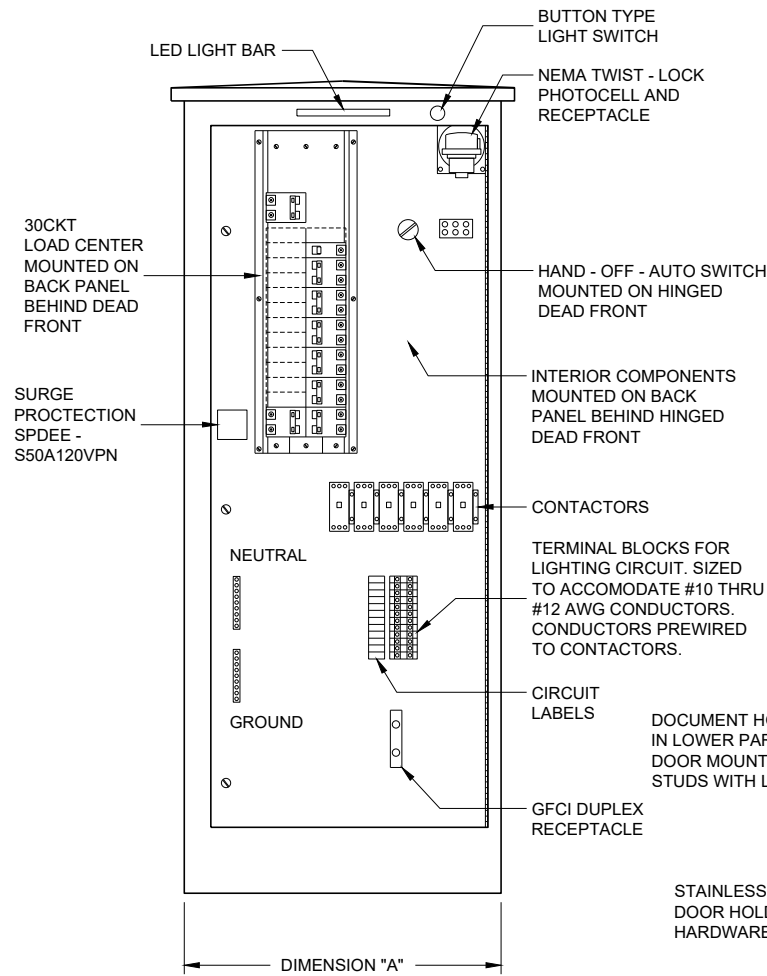
SERVICE CONDUCTOR ENTRANCES SHALL BE SIZED AND LOCATED AS REQUIRED BY THE LOCAL UTILITY AND IN ACCORDANCE WITH APPROPRIATE ARTICLES OF THE LATEST ACCEPTED NATIONAL ELECTRICAL CODE.

IF MORE THAN ONE GROUNDING ELECTRODE IS REQUIRED, THE DISTANCE APART SHALL BE 6 FEET OR PER LOCAL UTILITY REGULATIONS.

\* SOME PEDESTAL LIGHTING PLANS SHOW MAIN LUGS ONLY.

<b>CABINET SERVICE INSTALLATION (METER BREAKER PEDESTAL)</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	

**FRONT INTERIOR ELEVATION**



**SIDE VIEW**

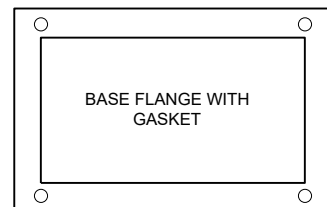
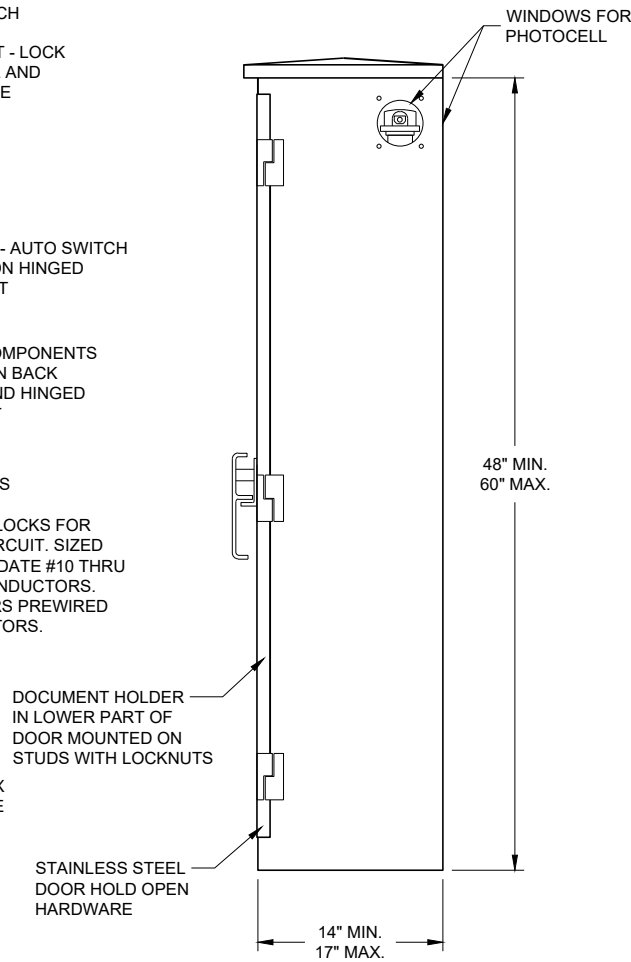
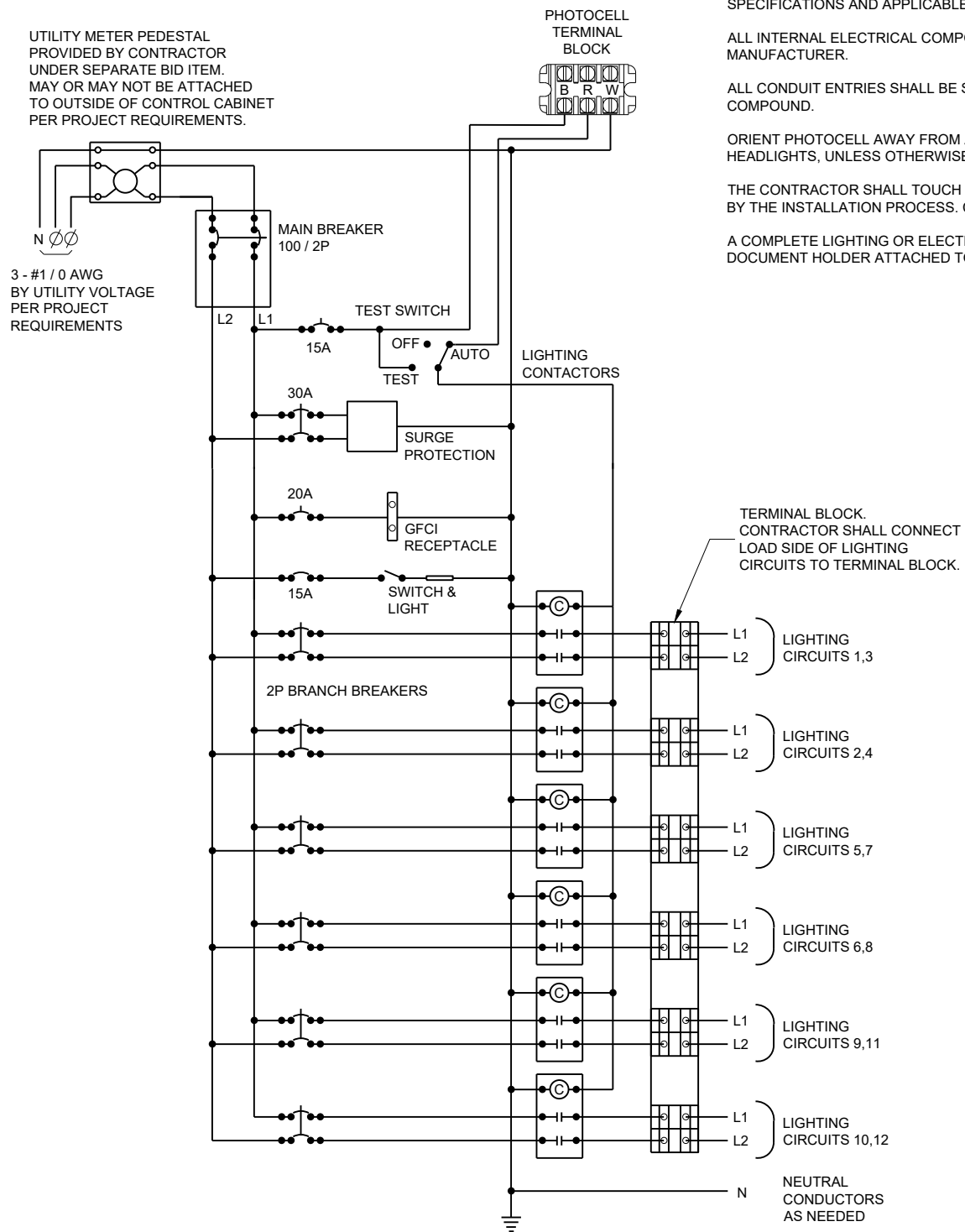


TABLE OF DIMENSIONS (INCHES)		
CONCRETE BASE TYPE	CABINET WIDTH	DIMENSION "A"
L24	24"	24"
L30	30"	30"

**LIGHTING CONTROL CABINET**



**CONTROL CABINET SCHEMATIC**

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

ALL INTERNAL ELECTRICAL COMPONENTS WILL BE PRE - WIRED BY THE CABINET MANUFACTURER.

ALL CONDUIT ENTRIES SHALL BE SEALED WITH AN APPROPRIATE DUCT SEALING COMPOUND.

ORIENT PHOTOCELL AWAY FROM AMBIENT LIGHT SOURCES AND ONCOMING TRAFFIC HEADLIGHTS, UNLESS OTHERWISE CALLED FOR IN THE SPECIAL PROVISION.

THE CONTRACTOR SHALL TOUCH UP ANY DAMAGE TO THE ANODIZED FINISH CAUSED BY THE INSTALLATION PROCESS. COLOR MATCH PAINT SHALL BE USED.

A COMPLETE LIGHTING OR ELECTRICAL PLAN SHALL BE SECURELY PLACED IN THE DOCUMENT HOLDER ATTACHED TO THE DOOR.

**LIGHTING CONTROL CABINET  
120 / 240 VOLT**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Ahmet Demirelek  
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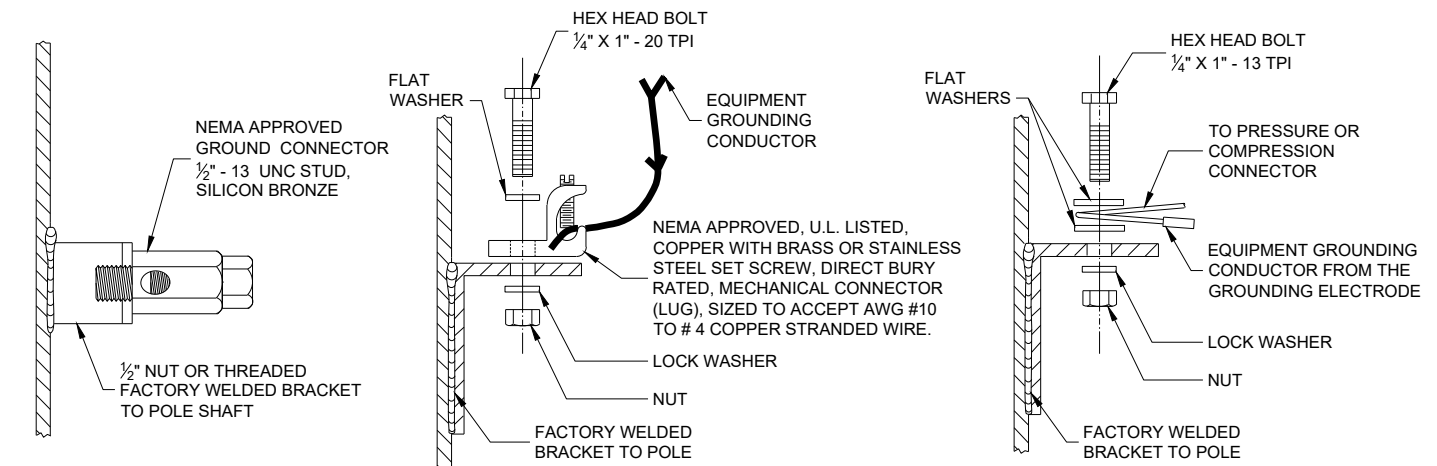
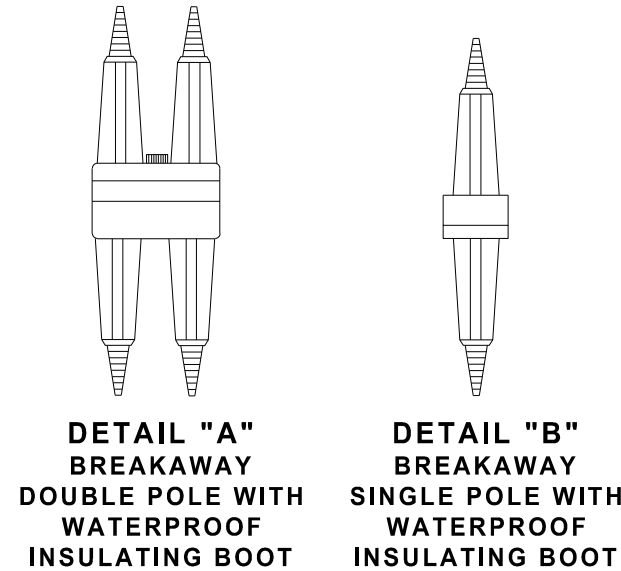
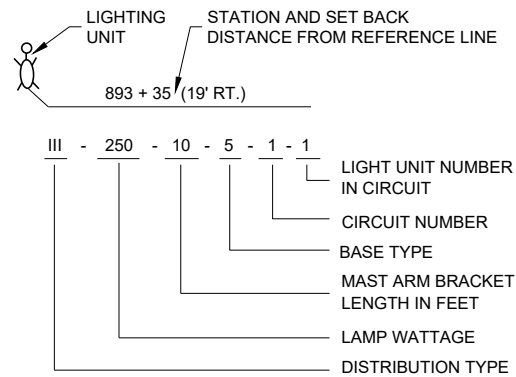


**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

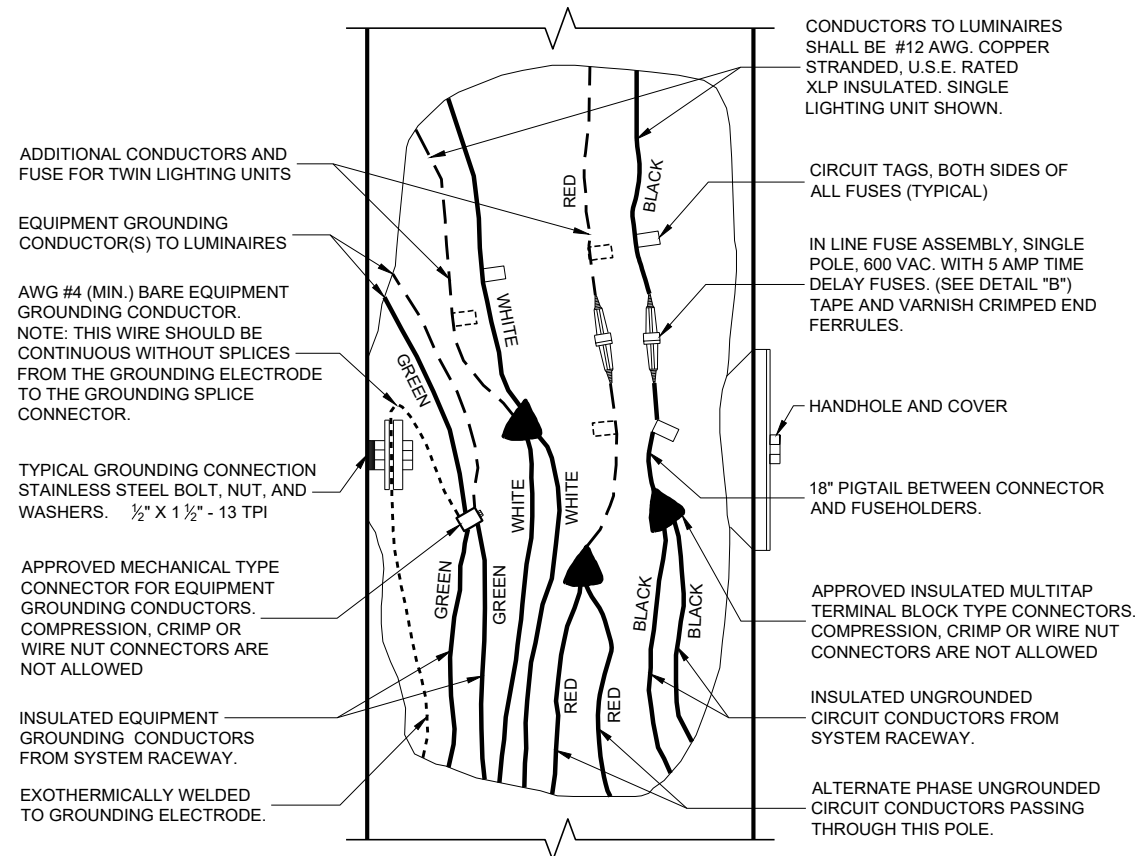
THE EQUIPMENT GROUND CONNECTOR SHALL BE TAPED WITH 3 WRAPS (MINIMUM) OF APPROVED RUBBER TAPE AND 3 WRAPS (MINIMUM) OF APPROVED VINYL TAPE TO COVER SHARP WIRE ENDS AFTER THE CONNECTION IS COMPLETED.

WHEN TRANSFORMER BASES ARE USED, ALL WIRING CONNECTIONS SHALL OCCUR WITHIN THE TRANSFORMER BASES.

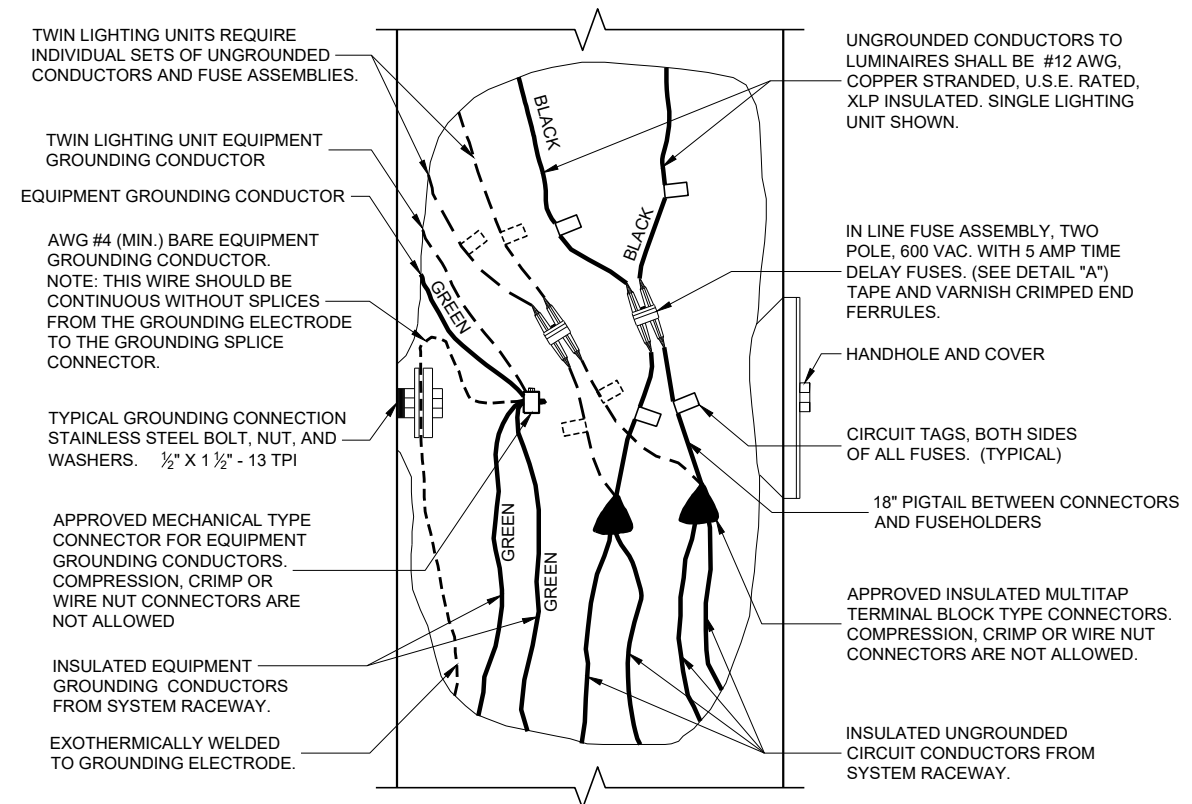


**TYPICAL GROUNDING CONNECTIONS**  
NUT, BOLT AND WASHERS SHALL BE STAINLESS STEEL

**LIGHTING UNIT CODE (TYPICAL)**



**3 WIRE - 120, 240 OR 480 VAC (UNGROUNDING CONDUCTORS) WITH GROUNDING CONDUCTOR AND EQUIPMENT GROUNDING CONDUCTOR**



**2 WIRE - 240 OR 480 VAC (UNGROUNDING CONDUCTORS) WITH EQUIPMENT GROUNDING CONDUCTOR**

**NON - FREEWAY LIGHTING UNIT POLE WIRING**

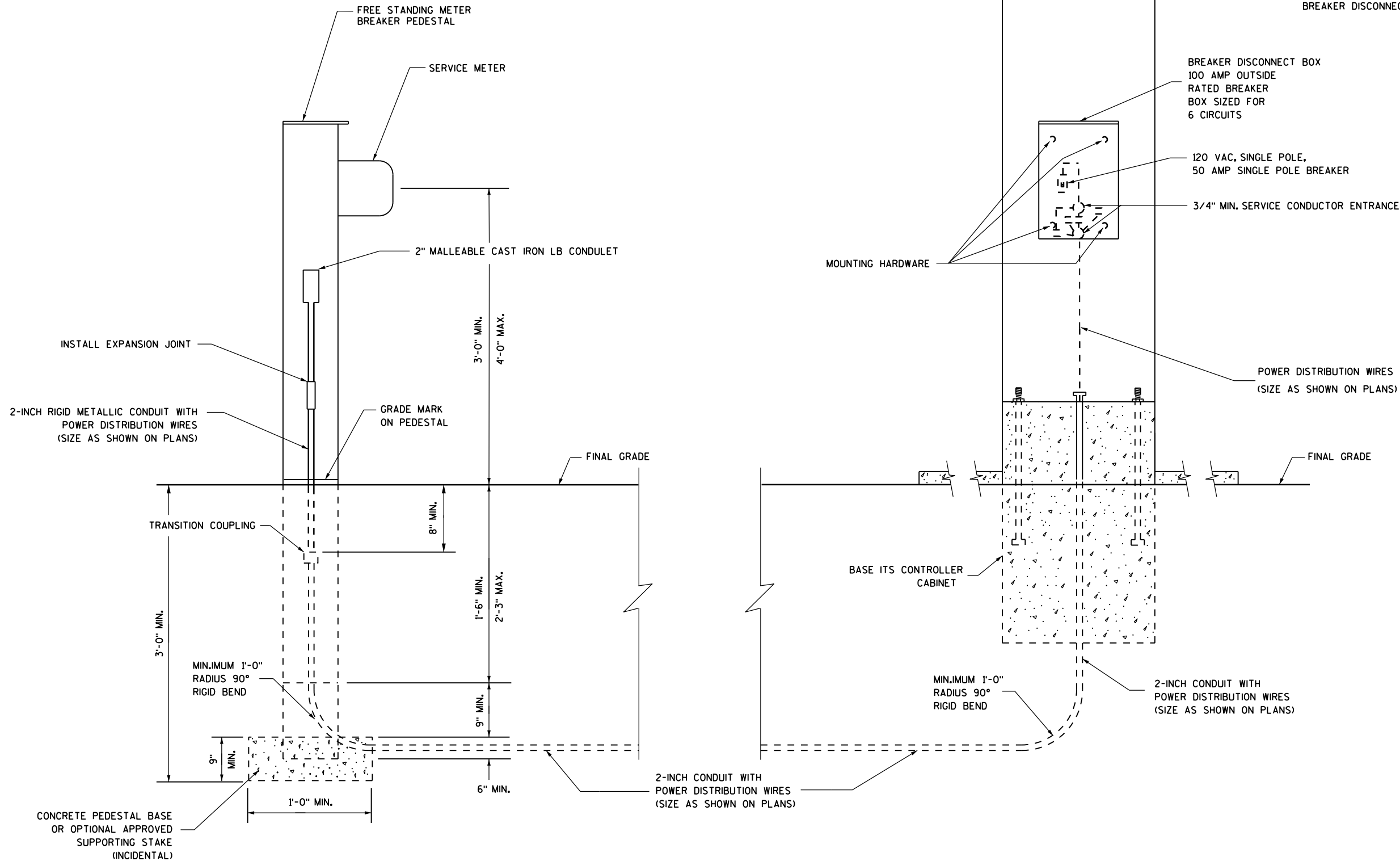
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Ahmet Demirebilek  
DATE STATE ELECTRICAL ENGINEER

FHWA

### GENERAL NOTES

MINIMUM REQUIREMENT SHOWN. ADDITIONAL BREAKERS MAY BE REQUIRED.  
 UP TO THREE BREAKERS WILL BE CONSIDERED INCIDENTAL TO THE ITEM BREAKER DISCONNECT BOX.



**2 CIRCUIT ELECTRICAL SERVICE METER  
 BREAKER PEDESTAL AND BREAKER DISCONNECT BOX**

**2 CIRCUIT ELECTRICAL SERVICE  
 METER BREAKER PEDESTAL AND  
 BREAKER DISCONNECT BOX**

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

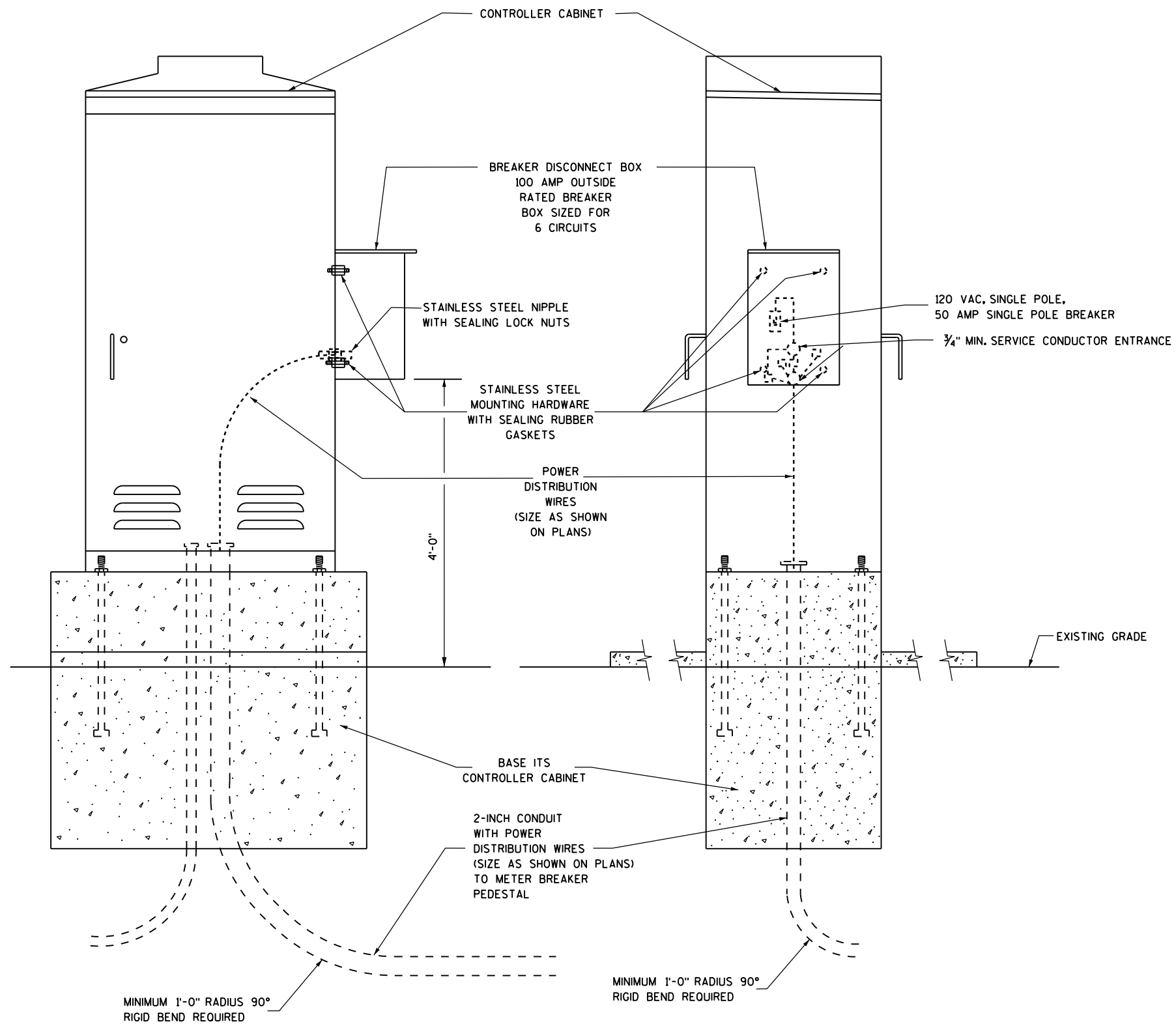
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 FHWA

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### GENERAL NOTES

MINIMUM REQUIREMENT SHOWN. ADDITIONAL BREAKERS MAY BE REQUIRED.

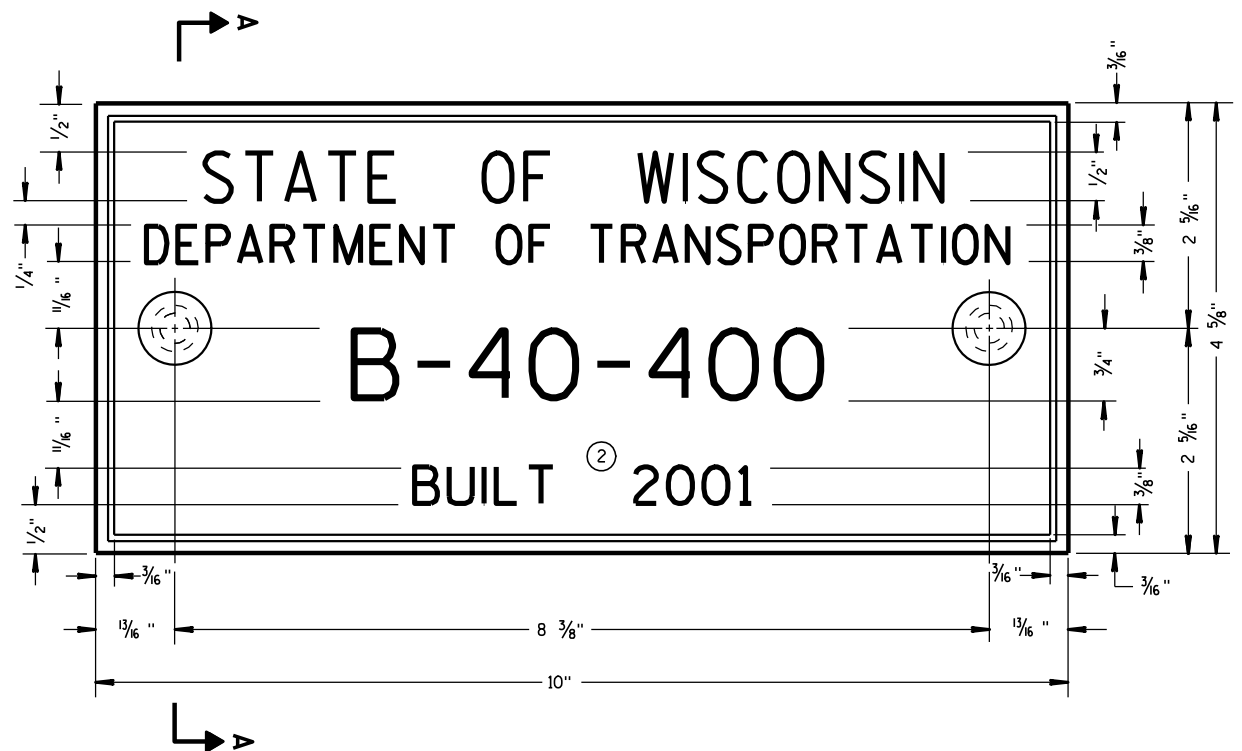
UP TO THREE BREAKERS WILL BE CONSIDERED INCIDENTAL TO THE ITEM  
BREAKER DISCONNECT BOX.

## CABINET BREAKER DISCONNECT BOX INSTALLATION

### CABINET BREAKER DISCONNECT BOX INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Sept. 2014 /S/ Ahmet Demirbilek  
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FHWA



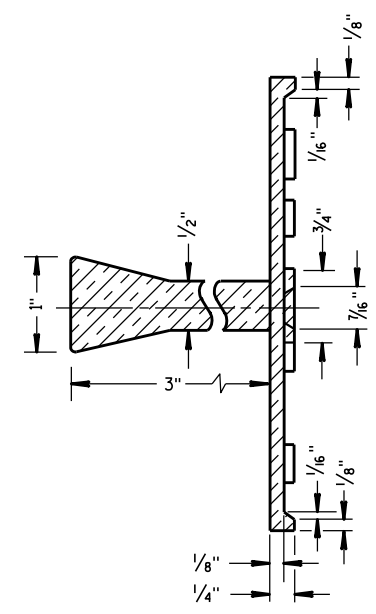
**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)

**GENERAL NOTES**

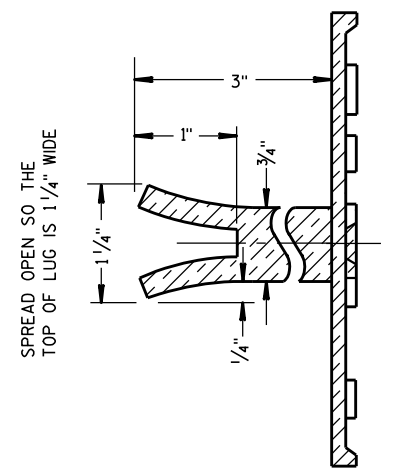
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



**SECTION A-A**



**ALTERNATE LUG**

6

6

FOR MULTI-UNIT STRUCTURES  
LINE 3 ABOVE SHALL READ

B = BRIDGE  
C = CULVERT  
R = RETAINING WALL

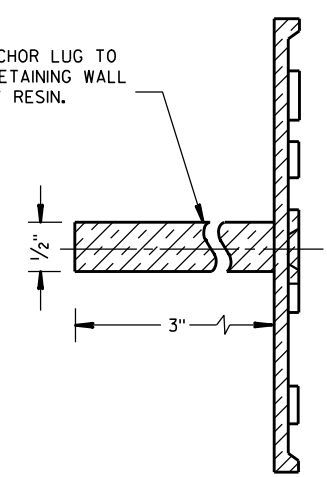
COUNTY NO.      BRIDGE NO.

UNIT NO. FOR MULTIPLE  
UNIT BRIDGE

**B-40-400-1A**

**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



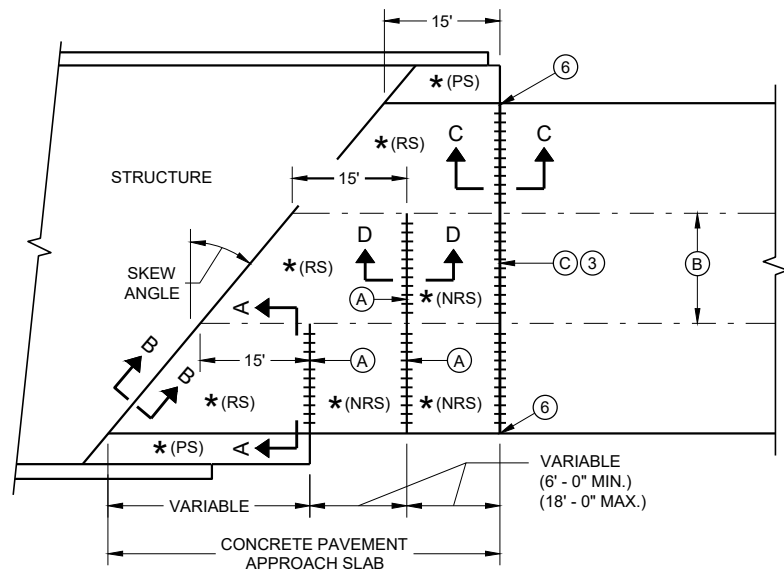
**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

S.D.D. 12 A 3-10

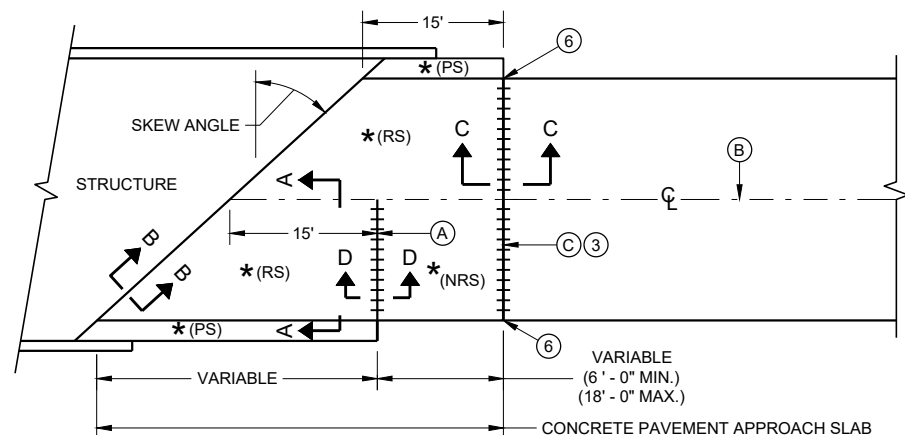
S.D.D. 12 A 3-10

<b>NAME PLATE (STRUCTURES)</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	

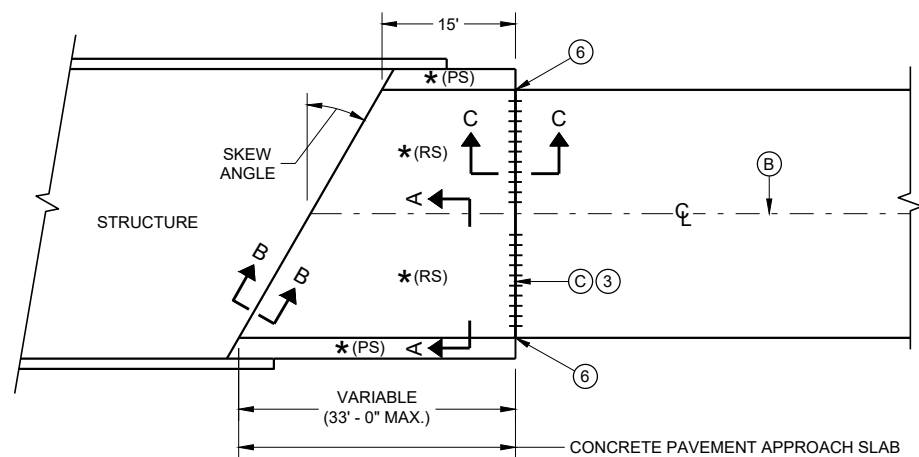




**SKewed APPROACH  
(PAVEMENT MORE THAN TWO LANES)**

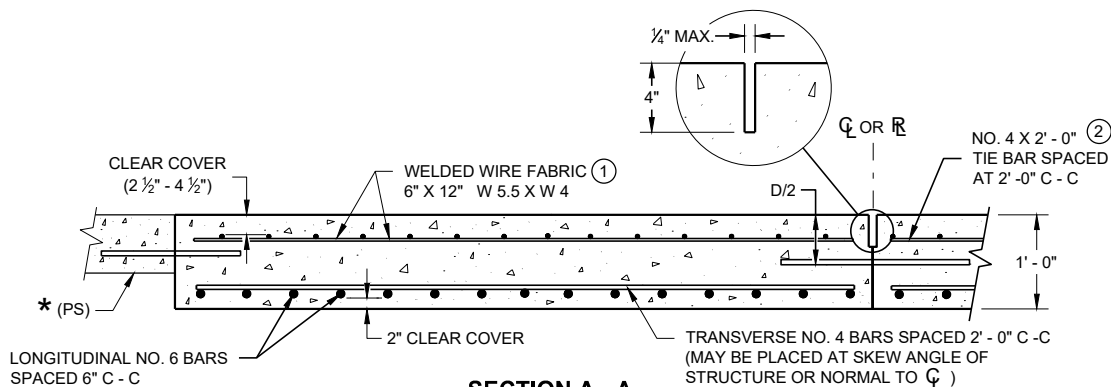


**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**

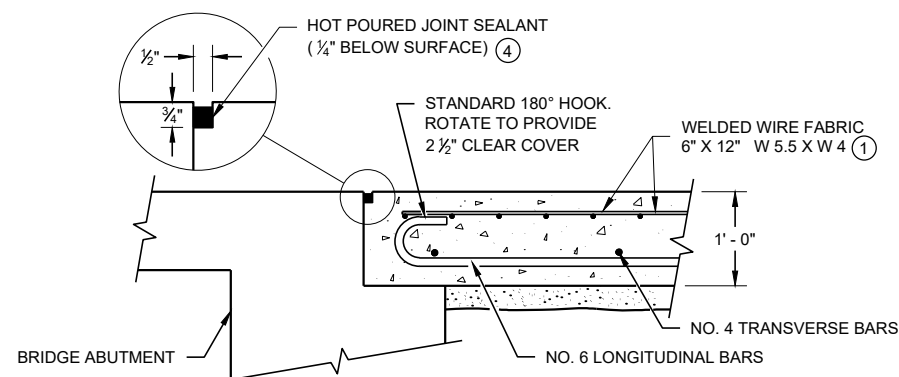


**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')**  
**APPROACH SLAB AND ADJACENT PAVEMENT**

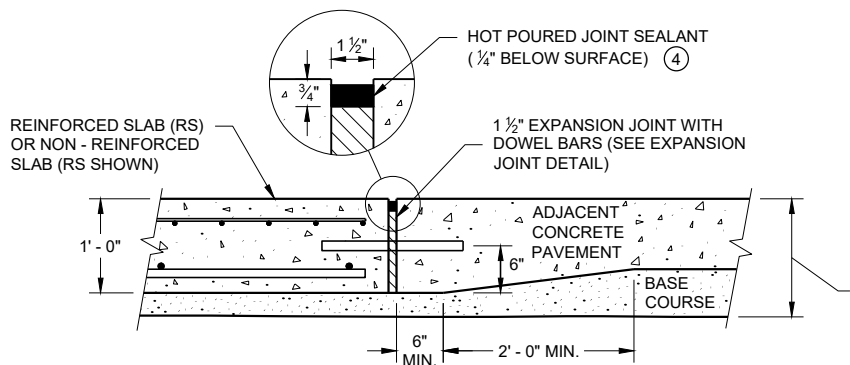
- \* (RS) = REINFORCED CONCRETE SLAB
- \* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
- \* (NRS) - NON - REINFORCED CONCRETE SLAB
- \*\*\* STANDARD DOWEL BAR DIAMETER (SEE SDD 13C11 AND SDD 13C13)



**SECTION A - A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION B - B  
BEND DETAIL  
BOTTOM REINFORCEMENT**



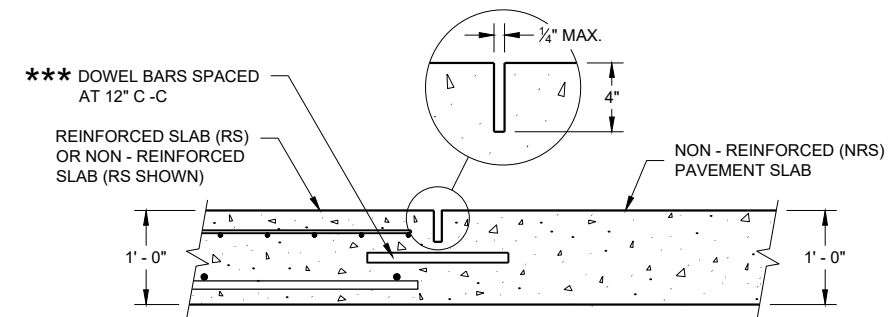
**SECTION C - C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**

**GENERAL NOTES**

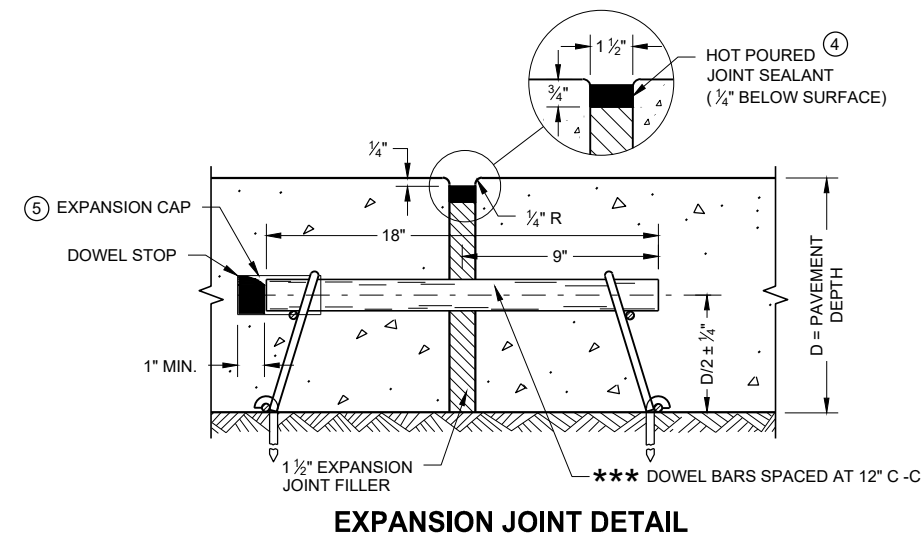
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2' - 0" C - C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT THE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.
- ⑥ EXTEND EXPANSION JOINT THROUGH ANY ADJACENT TIED CONCRETE.
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\overline{C}$  OR  $\overline{R}$ .
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\overline{C}$  OR  $\overline{R}$



**SECTION D - D  
CONTRACTION JOINT**



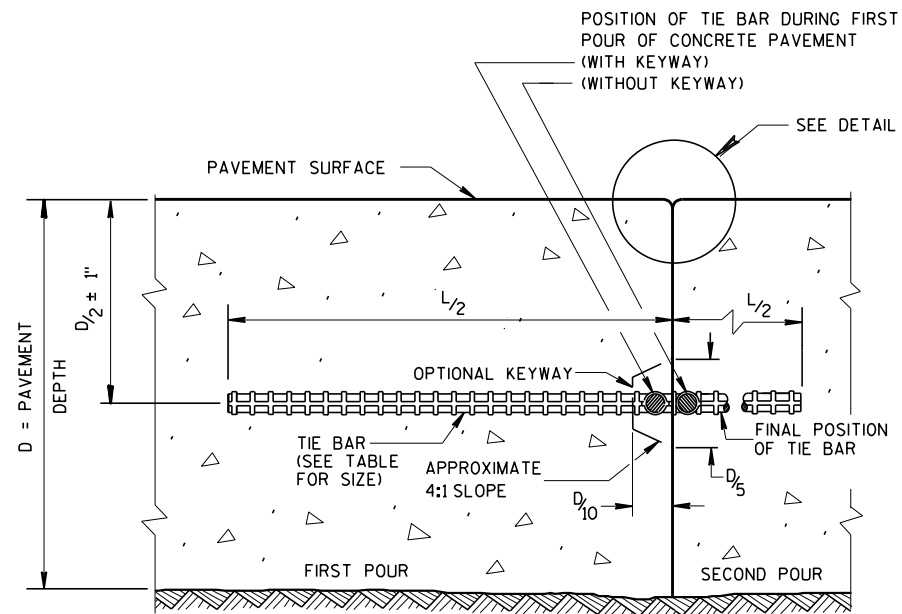
**EXPANSION JOINT DETAIL**

**CONCRETE PAVEMENT  
APPROACH SLAB**

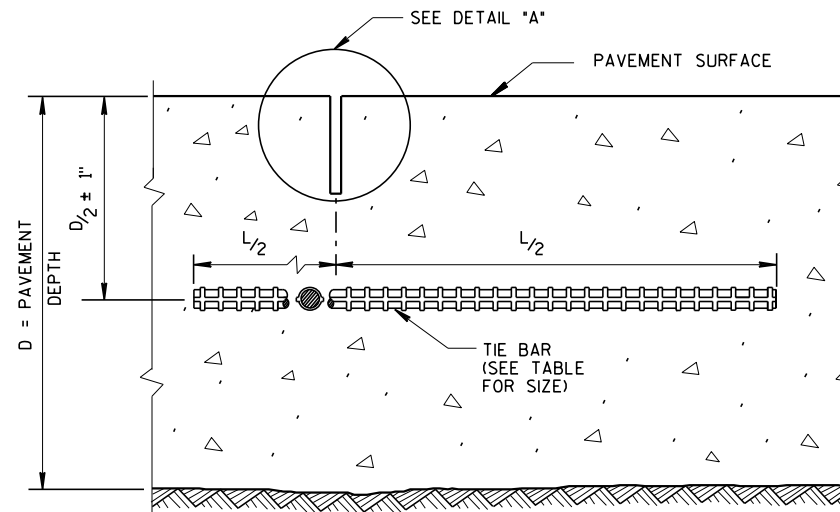
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Peter Kemp P.E.  
DATE DATE PAVEMENT SUPERVISOR

FHWA



**CONSTRUCTION JOINT**



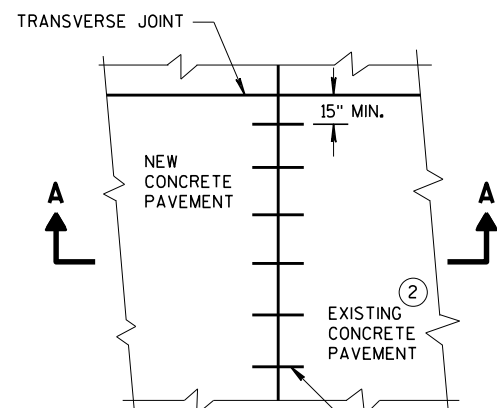
**SAWED JOINT**

**GENERAL NOTES**

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

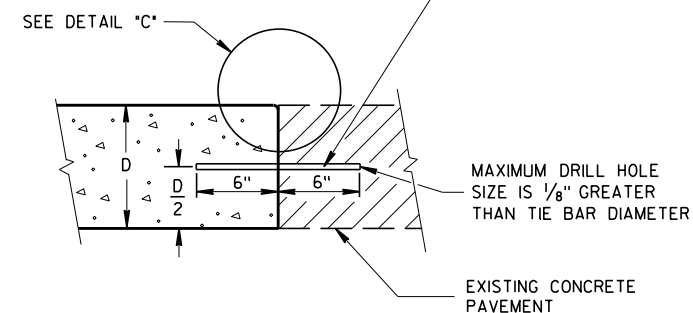
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.

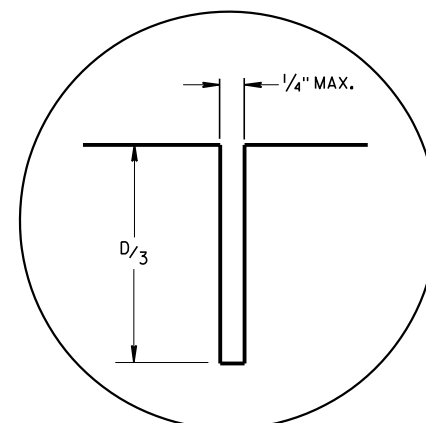


**PLAN VIEW**

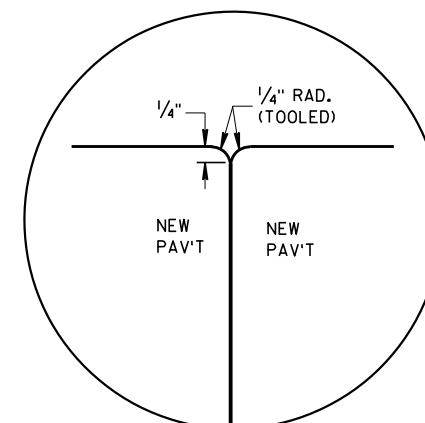
NO. 6 TIE BARS SPACED 30" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①



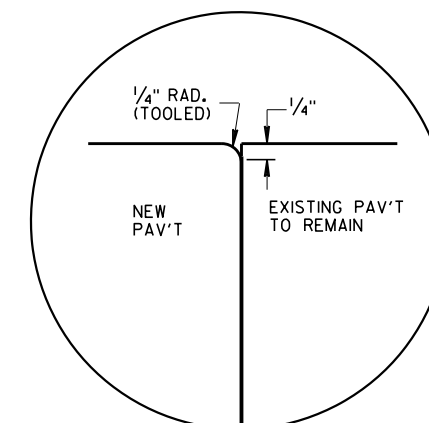
**SECTION A-A  
LONGITUDINAL CONSTRUCTION JOINT  
TIE BARS ANCHORED  
INTO EXISTING PAVEMENT**



**DETAIL "A"**



**DETAIL "B"**



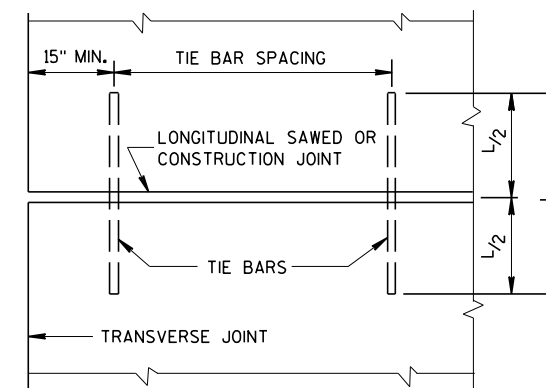
**DETAIL "C"**

**TIE BAR TABLE**

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

\* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

\*\* CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

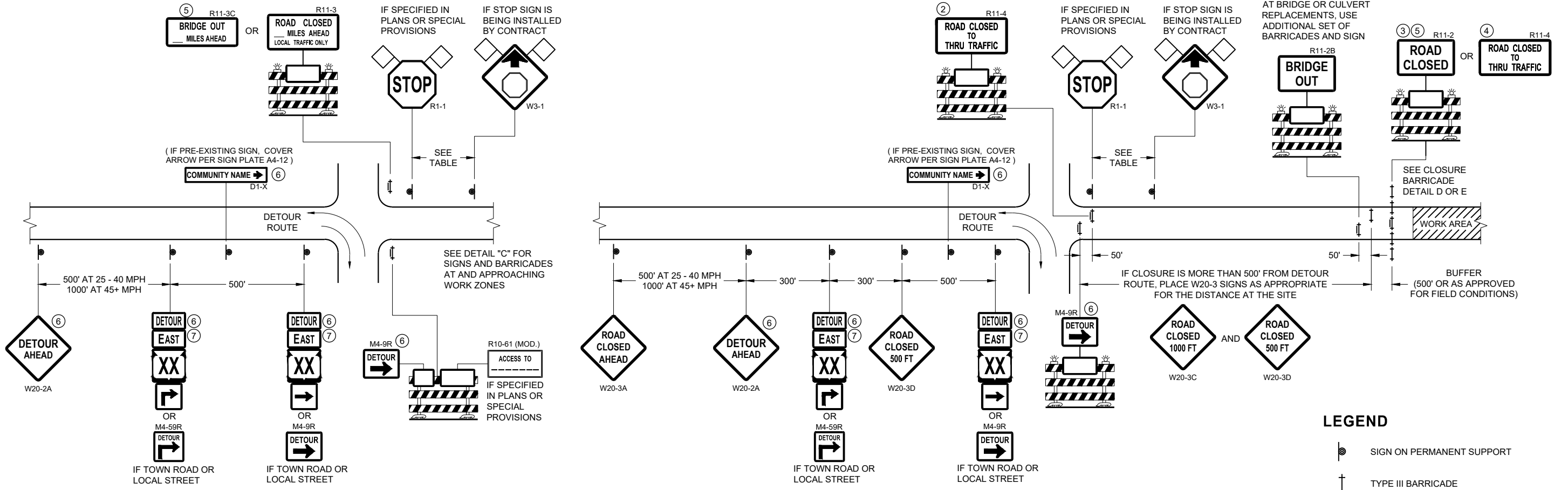


**PLAN VIEW  
SHOWING LOCATION OF TIE BARS**

**CONCRETE PAVEMENT  
LONGITUDINAL JOINTS AND TIES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
March 2018 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR  
FHWA

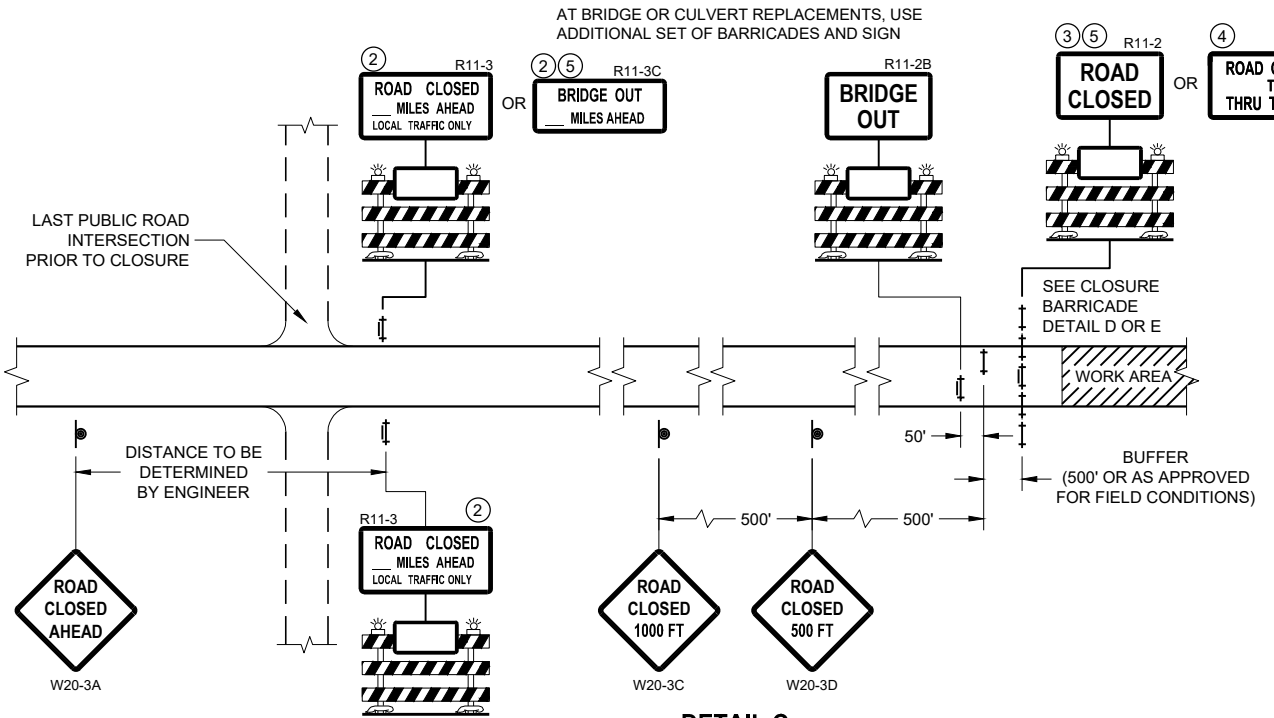
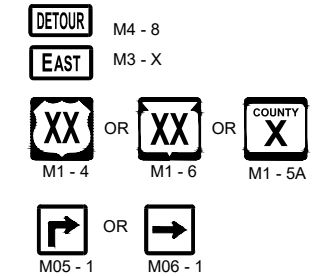


**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
 WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM  
 DETOUR ROUTE ( 1000 FEET IF URBAN )

**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
 WORK ZONE LESS THAN 1/2 MILE FROM  
 DETOUR ROUTE ( 1000 FEET IF URBAN )

- LEGEND**
- SIGN ON PERMANENT SUPPORT
  - TYPE III BARRICADE
  - TYPE III BARRICADE WITH ATTACHED SIGN
  - TYPE "A" WARNING LIGHT (FLASHING)
  - WORK AREA
  - FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

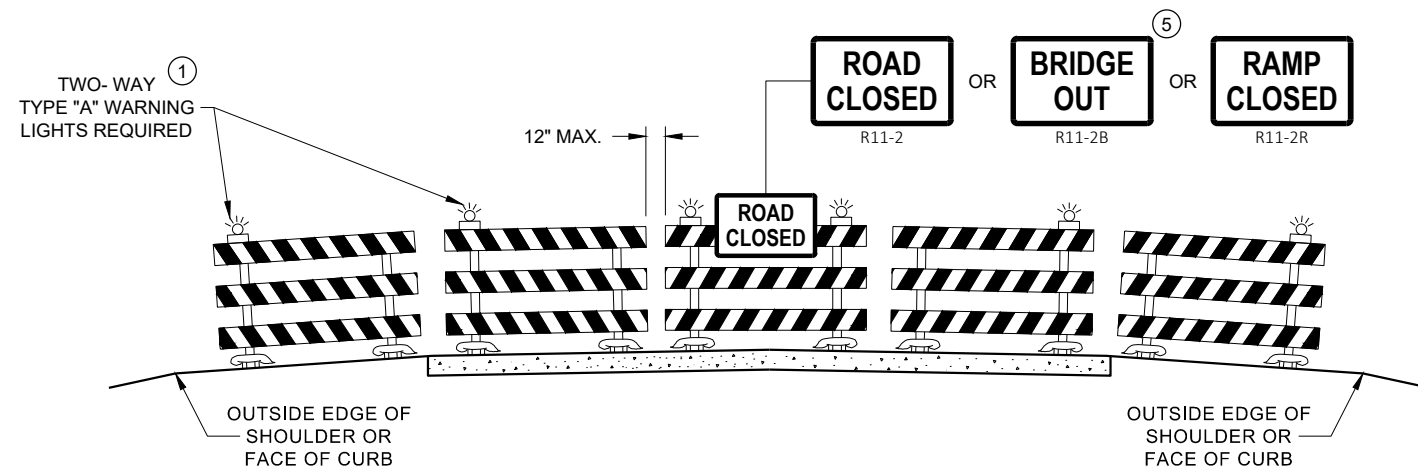
SEE SDD 15C2-SHEET "b"  
 FOR GENERAL NOTES  
 AND FOOTNOTES ① THROUGH ⑦

**BARRICADES AND SIGNS  
 FOR MAINLINE CLOSURES**

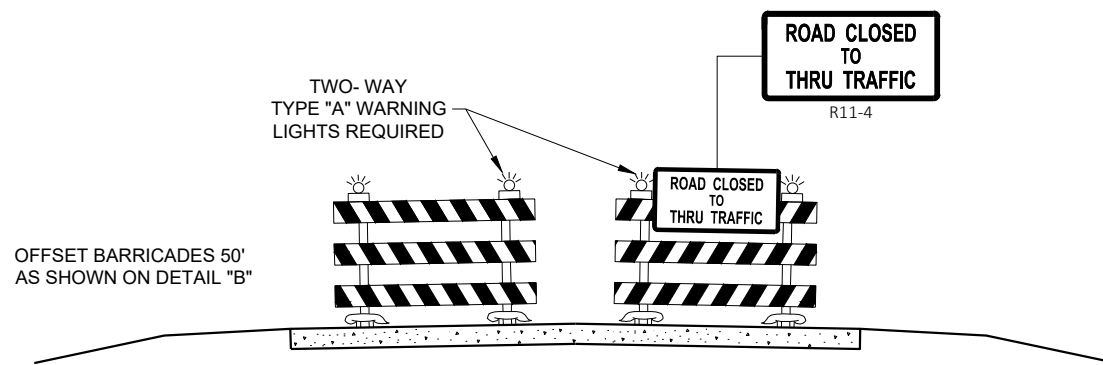
STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

APPROVED  
 November 2018 /S/ Andrew Heidtke  
 DATE DATE WORK ZONE ENGINEER

FHWA



**DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW**



**DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW**

SEE SDD 15C2 - SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

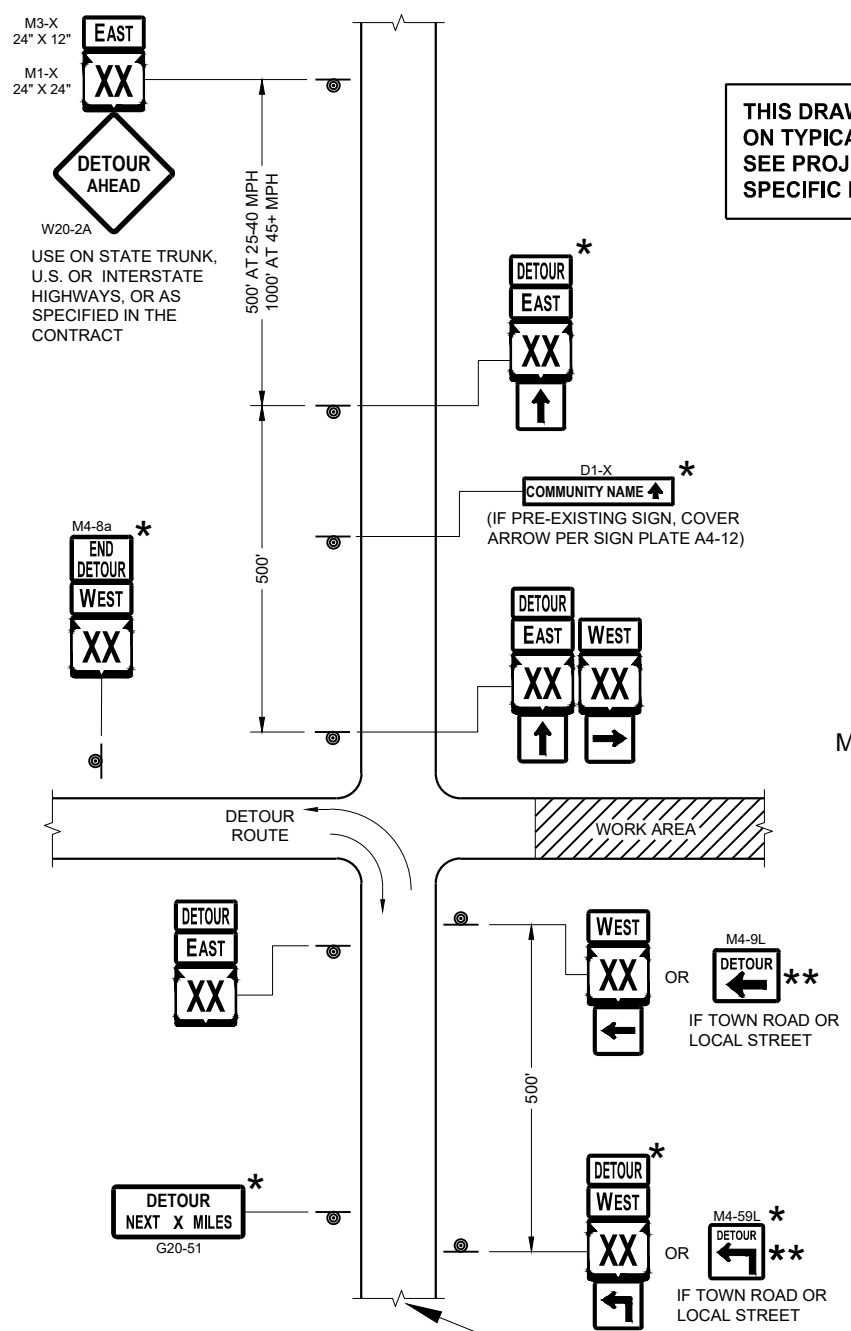
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS  
FOR  
VARIOUS CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

**LEGEND**

- SIGN ON PERMANENT SUPPORT
- WORK AREA
- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1
- M06 - 1

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

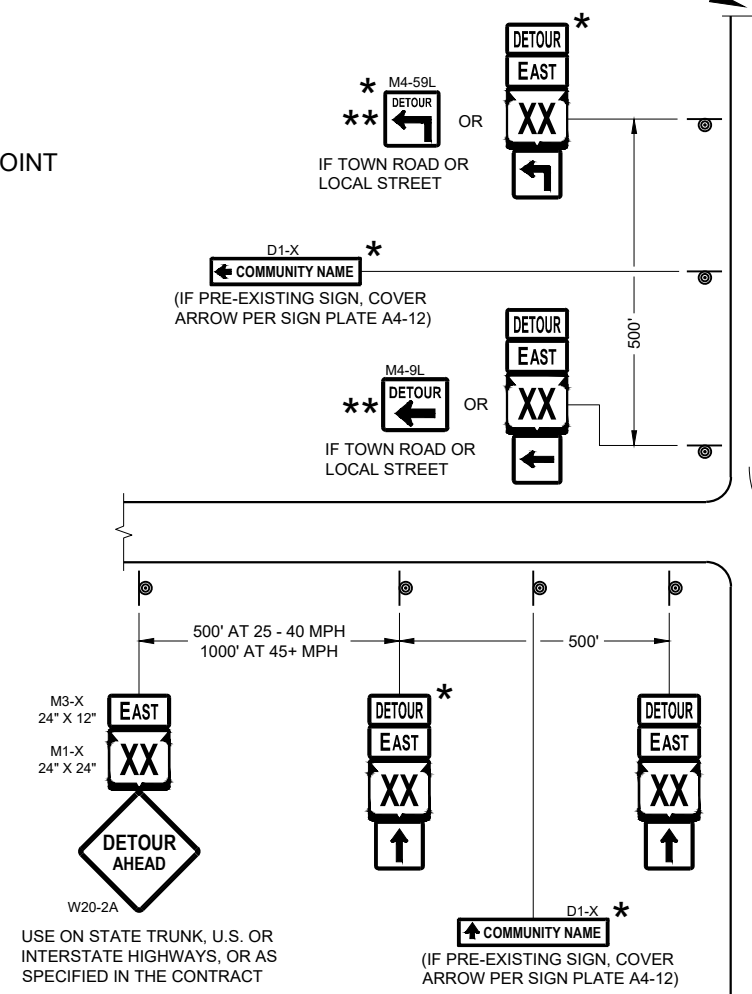
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

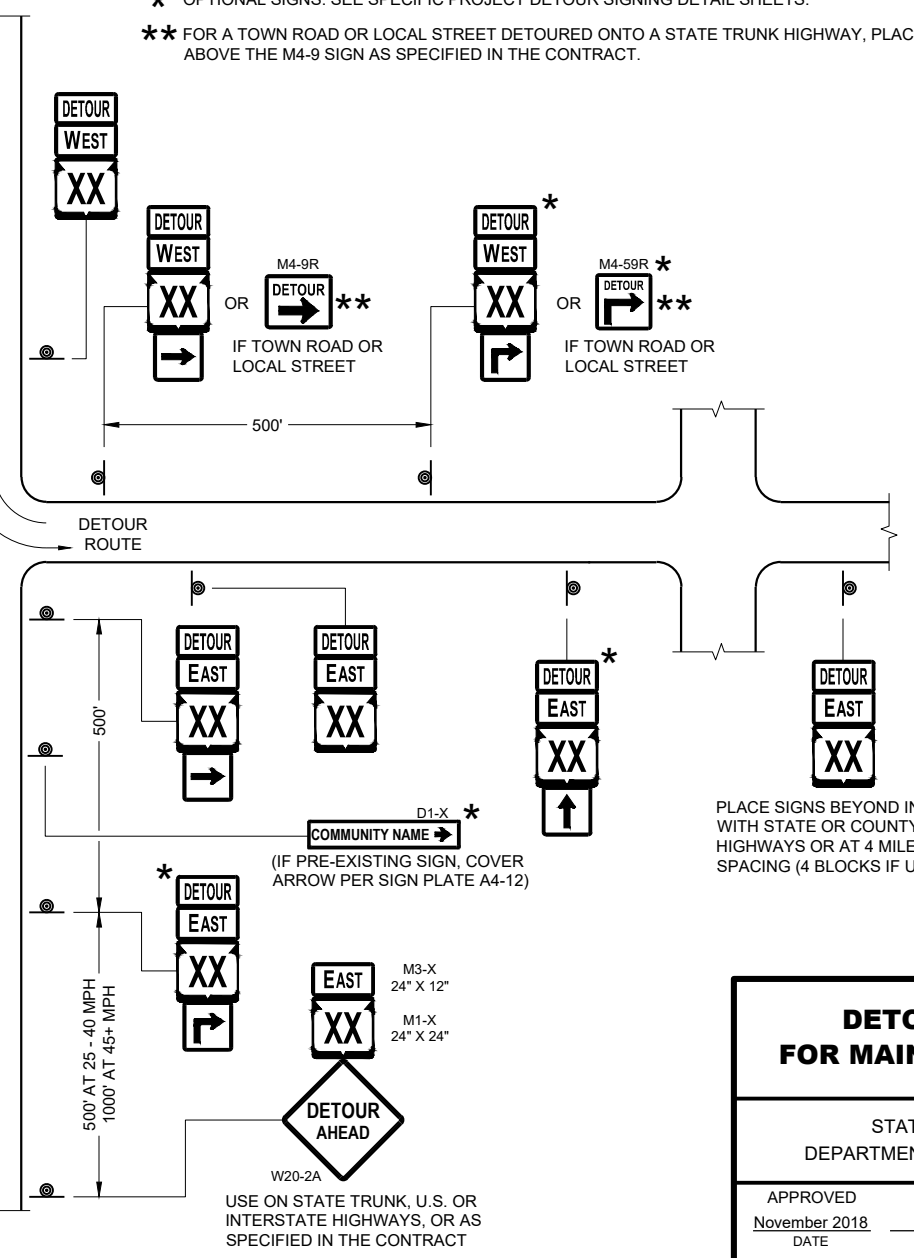
- M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-9 AND M4-59 SHALL BE 30" X 24"
- M4-8a SHALL BE 24" X 18"
- G20-51 SHALL BE 60" X 24"
- W20-2A SHALL BE 48" X 48"
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

- \* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- \*\* FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

MATCH POINT



DETAIL F  
DETOUR SIGNING



**DETOUR SIGNING  
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

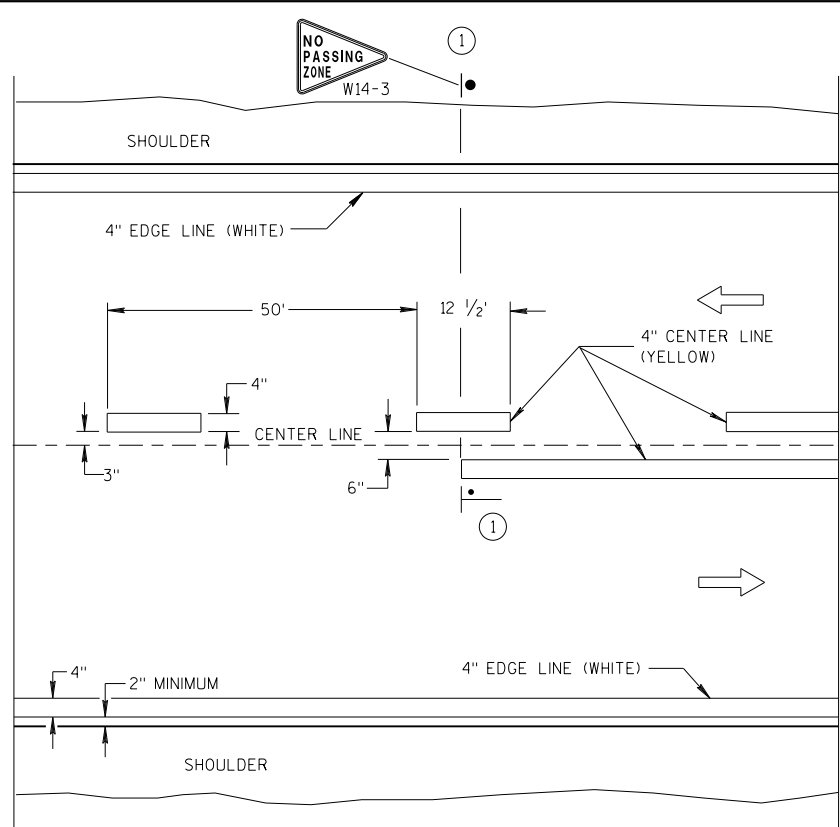
APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA

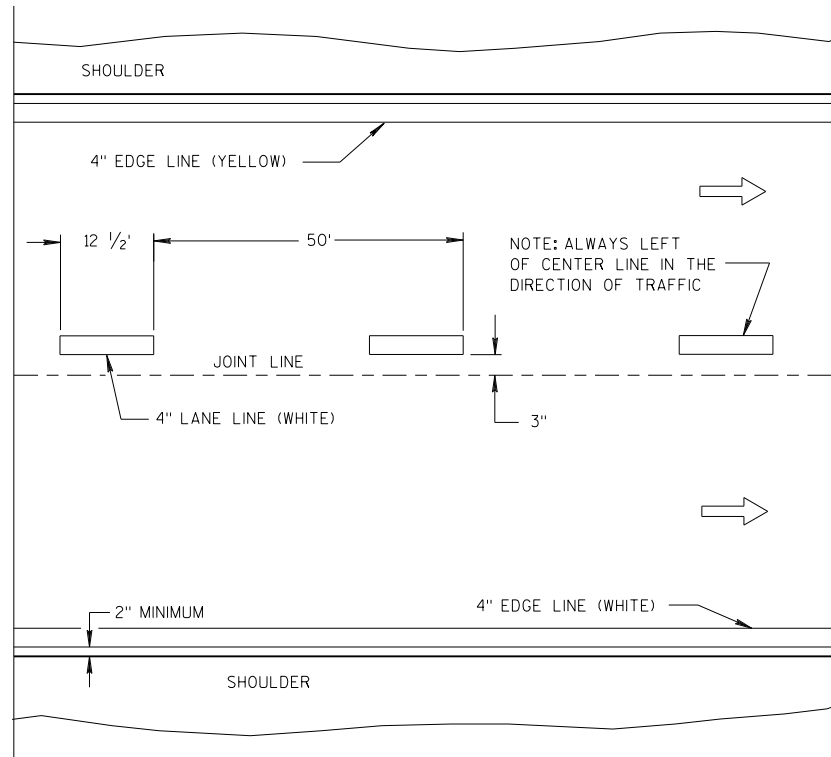
SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS AND DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"

PLACE SIGNS BEYOND INTERSECTIONS WITH STATE OR COUNTY TRUNK HIGHWAYS OR AT 4 MILE MAXIMUM SPACING (4 BLOCKS IF URBAN AREA)





TWO WAY TRAFFIC



ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

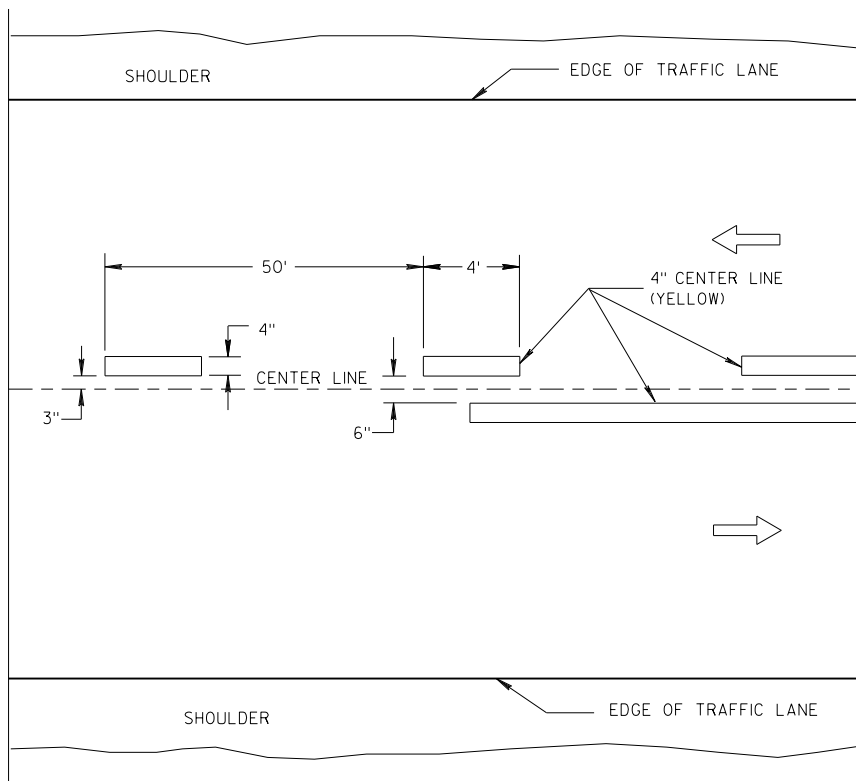
① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

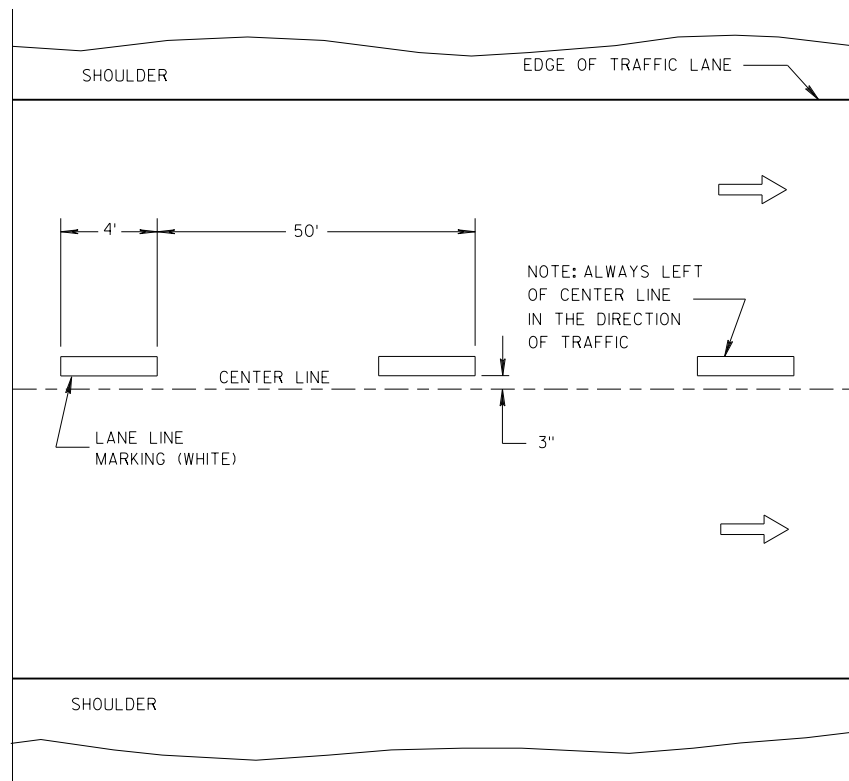
ARROW SYMBOL ( → ) SHOWS DIRECTION OF TRAVEL

LEGEND

- "T" MARKING
- POST MOUNTED SIGN



TWO WAY TRAFFIC



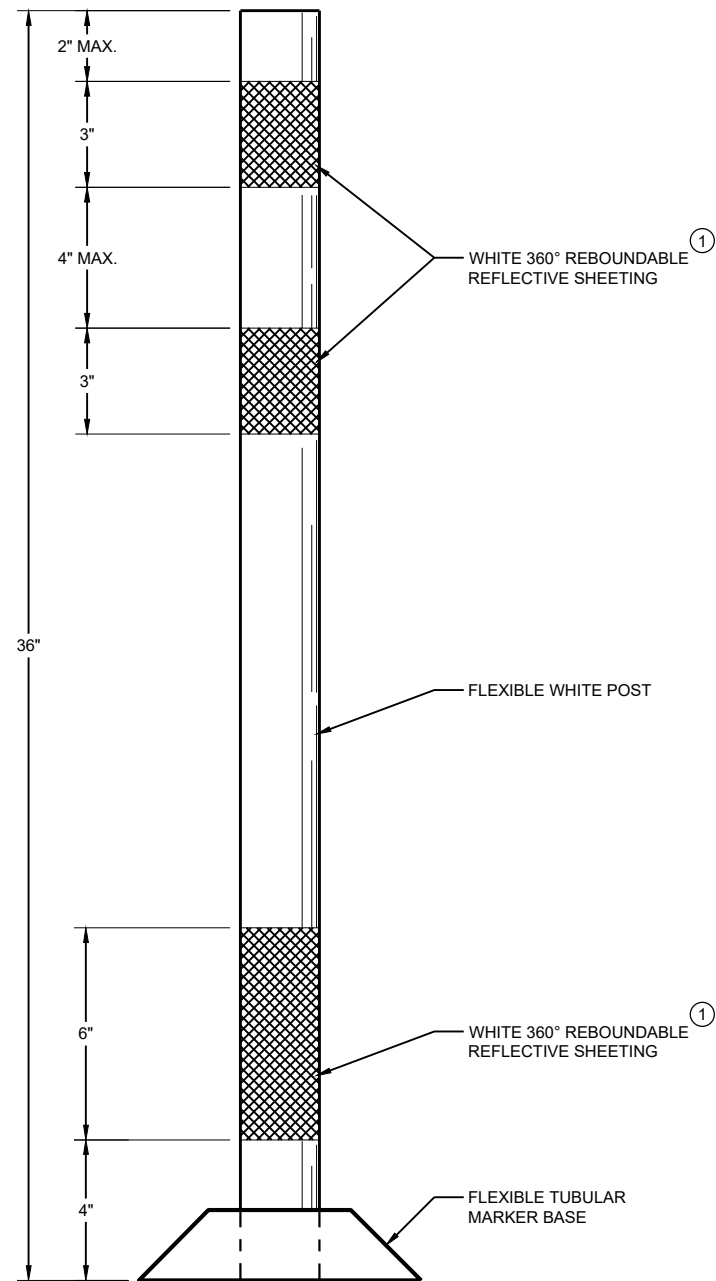
ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

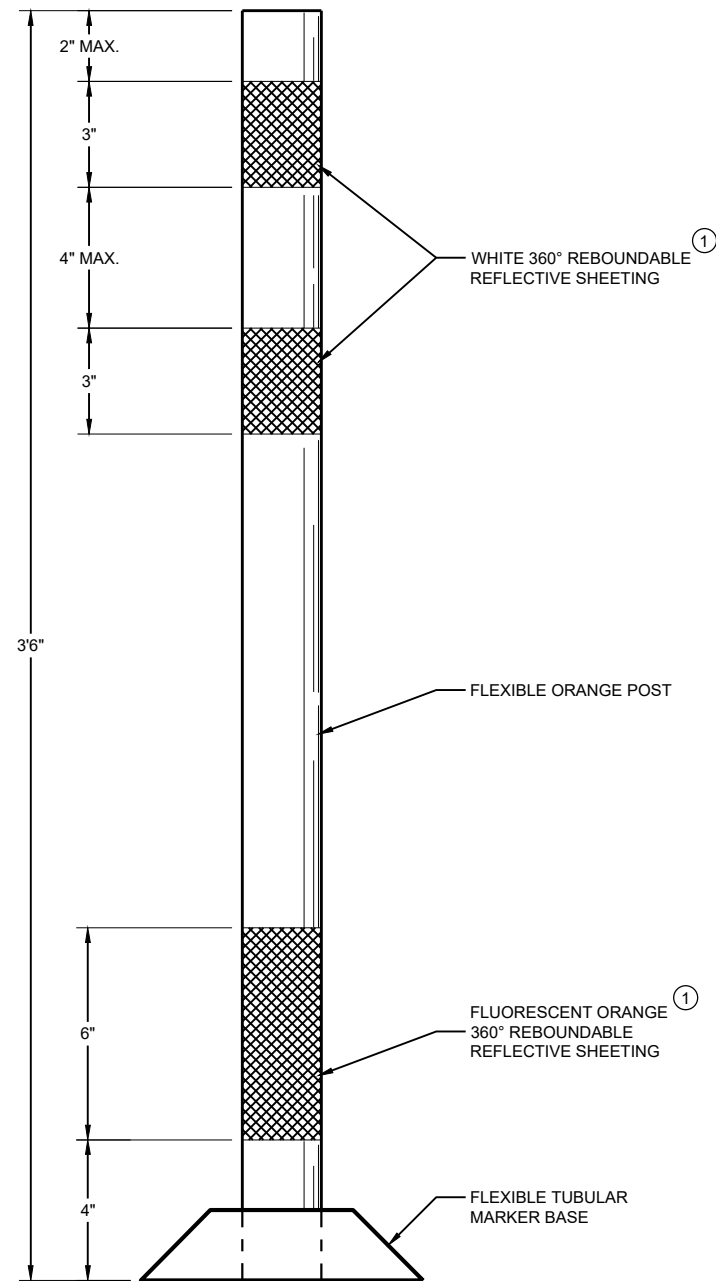
LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE 7/2018 /S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER  
FHWA



**FLEXIBLE TUBULAR  
MARKER POST  
PERMANENT CROSSOVER**



**FLEXIBLE TUBULAR  
MARKER POST  
WORK ZONE**

**GENERAL NOTES**

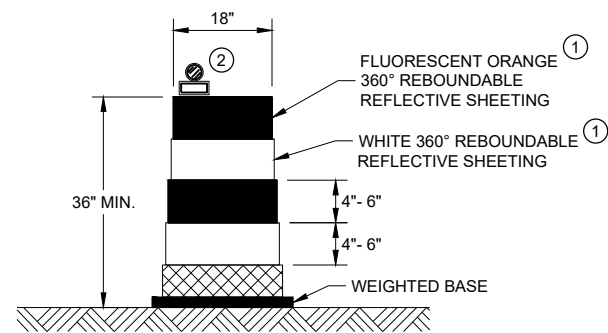
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

SURFACE MOUNTED BASES SHALL BE FURNISHED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS TO BE COMPATIBLE WITH FLEXIBLE TUBULAR MARKER POSTS TO A SIZE AND SHAPE THAT WILL PROVIDE A STABLE POST FOUNDATION WHEN SECURED TO THE PAVEMENT.

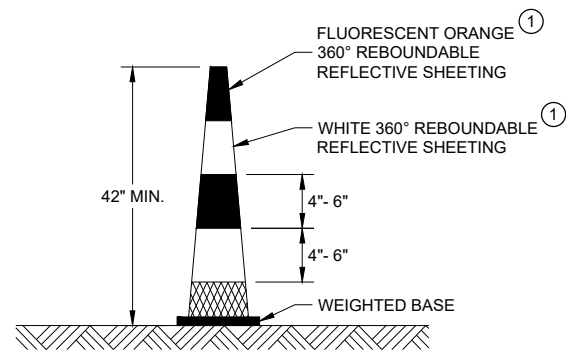
THE ASPHALTIC ADHESIVE OR BUTYL PAD FURNISHED SHALL BE IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS, UNLESS DIRECTED BY THE ENGINEER TO USE BOLTS.

① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.

<b>CHANNELIZING DEVICES FLEXIBLE TUBULAR MARKER POST</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	

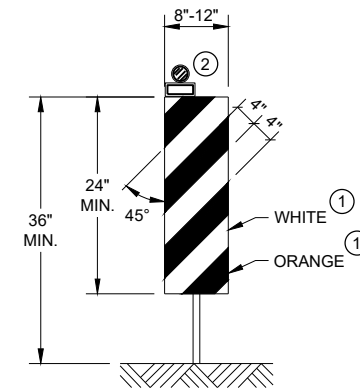


**DRUM**



**42" CONE**

DO NOT USE IN TAPERS  
 1/2 SPACING OF DRUMS

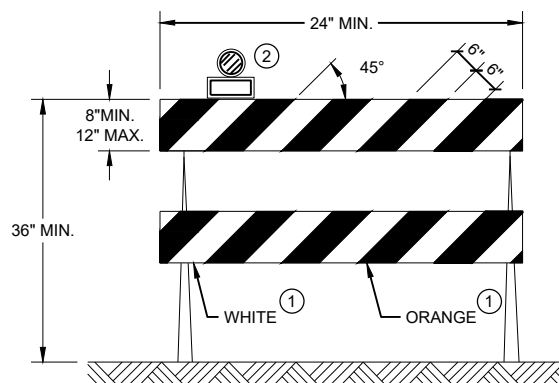


**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

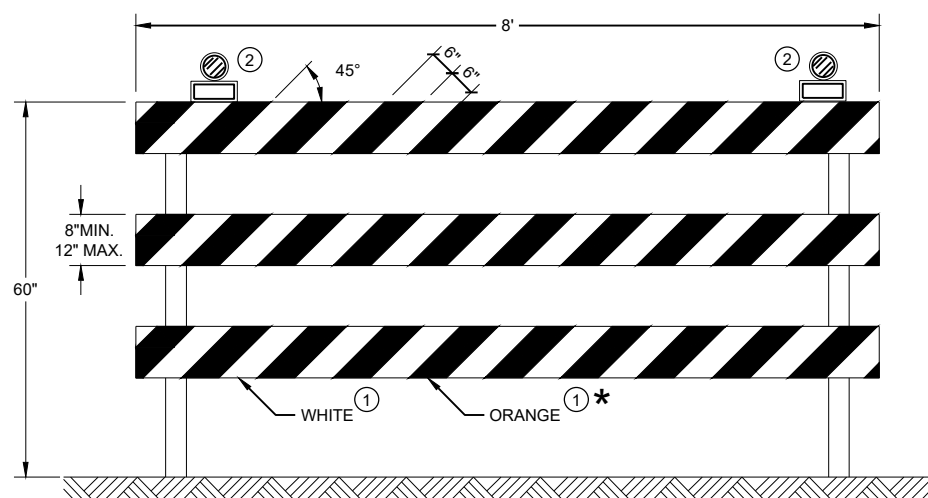
**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.








**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

<b>CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
<small>FHWA</small>	

**LEGEND**

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

**GENERAL NOTES**

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

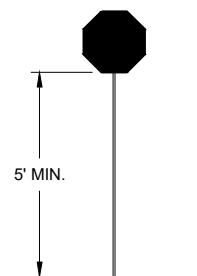
WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

**FLAGGING**

- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.
- ① FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
  - ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

**TEMPORARY PORTABLE RUMBLE STRIPS**

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- ③ EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



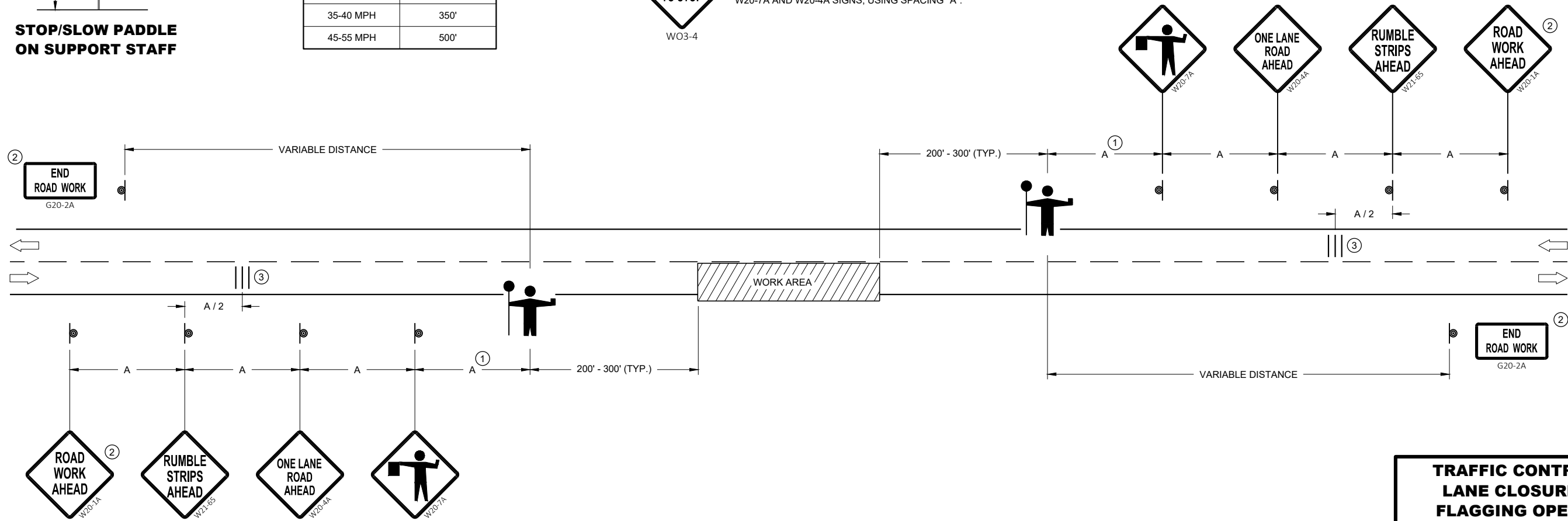
**STOP/SLOW PADDLE ON SUPPORT STAFF**

**SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE**

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



**TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION**

**TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE: May 2019 /S/ Andrew Heidtke  
WORK ZONE ENGINEER

FHWA

### GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.



ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.






THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

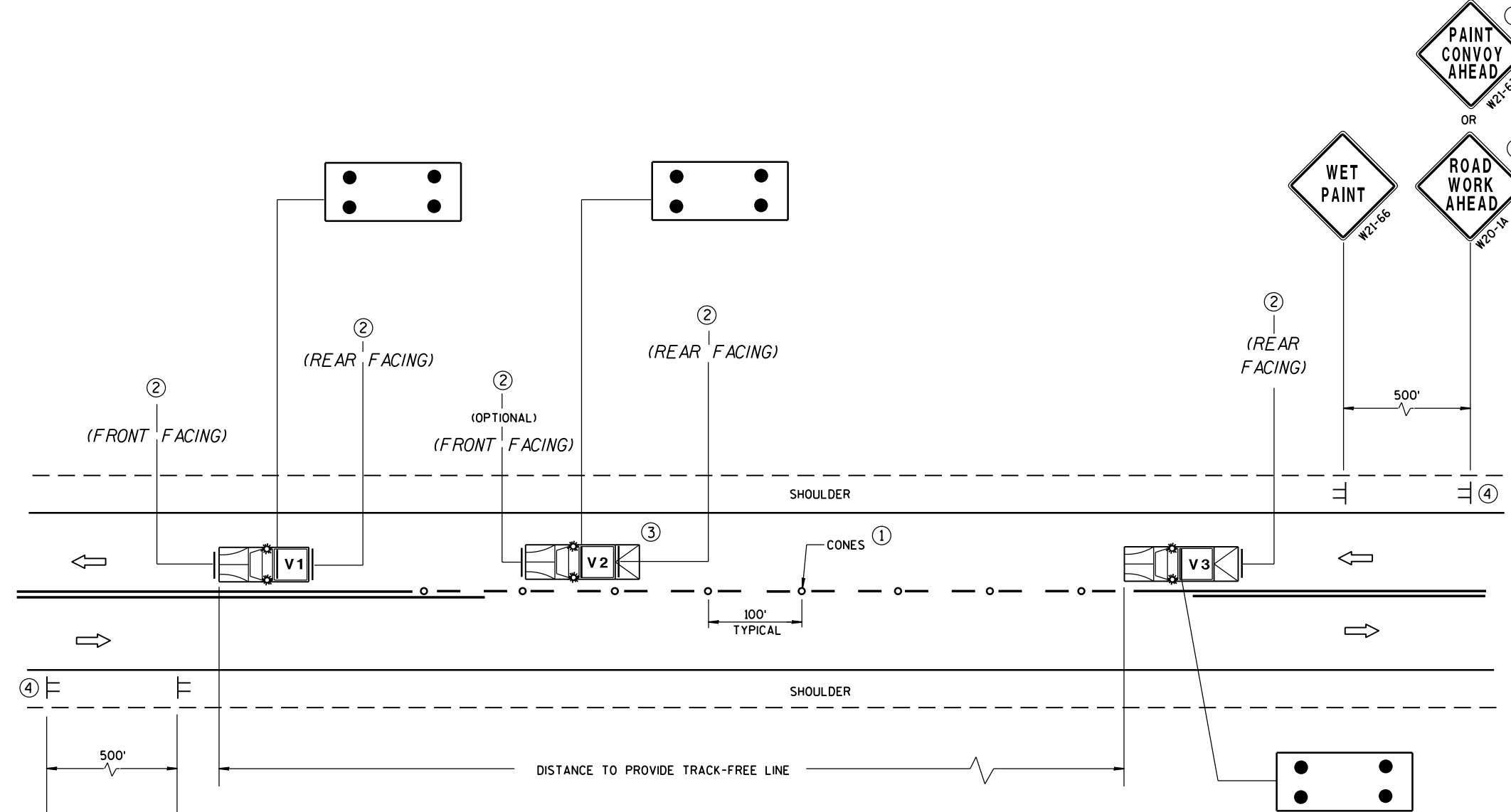
THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

- ① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.
- ② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.  
 OR 
- ③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.
- ④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
- ⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

### LEGEND

- V1** LEAD VEHICLE
- V2** SHADOW VEHICLE
- V3** TRAIL VEHICLE WITH TMA
-  **TMA** TRUCK-MOUNTED ATTENUATOR
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  CONES
-  FLASHING ARROW PANEL (CAUTION)



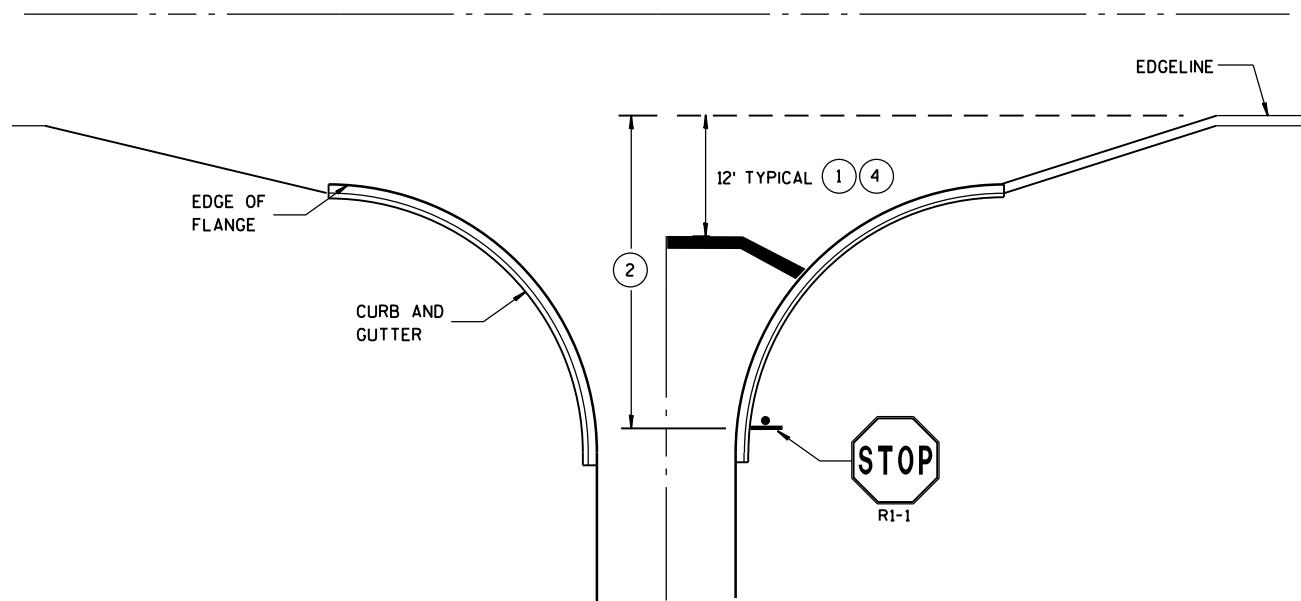
## MOVING PAVEMENT MARKING OPERATIONS TWO-LANE TWO-WAY ROADWAY

MOVING PAVEMENT MARKING  
OPERATION  
TWO-LANE TWO-WAY ROADWAY

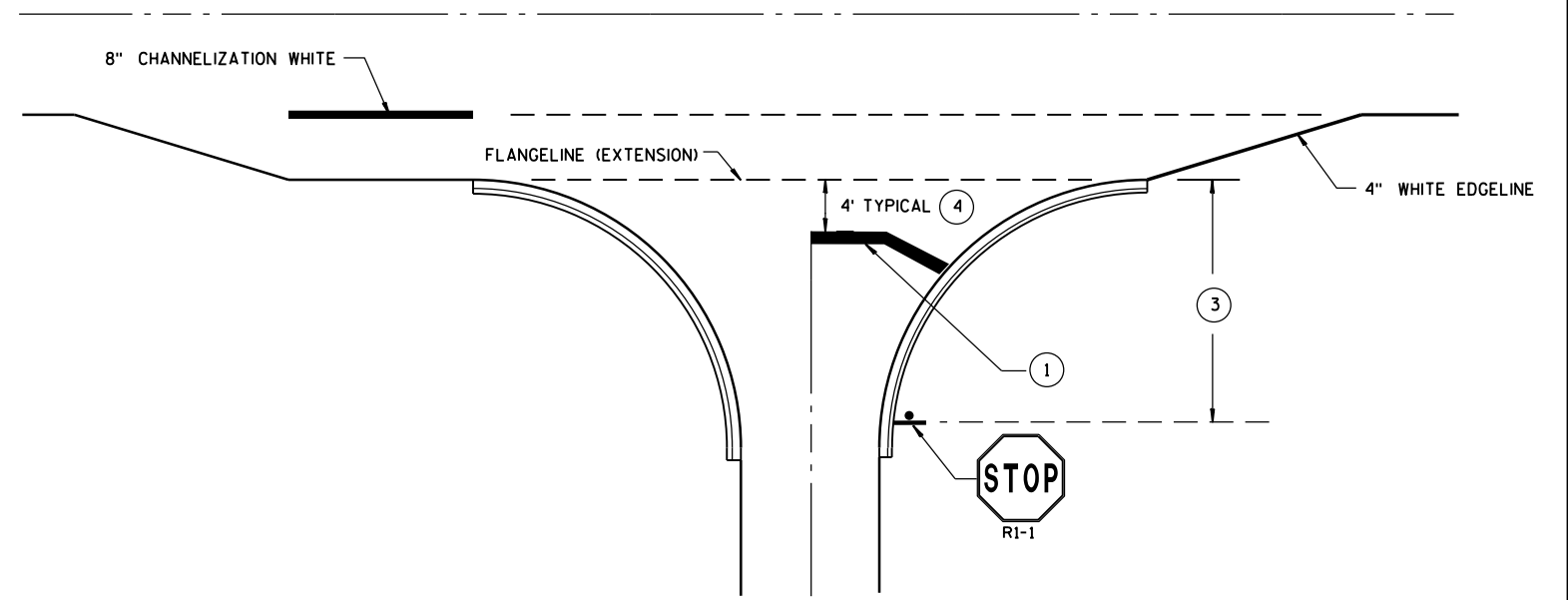
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
 Sept., 2017 /S/ Andrew Heidtke  
 DATE WORK ZONE ENGINEER  
 FHWA

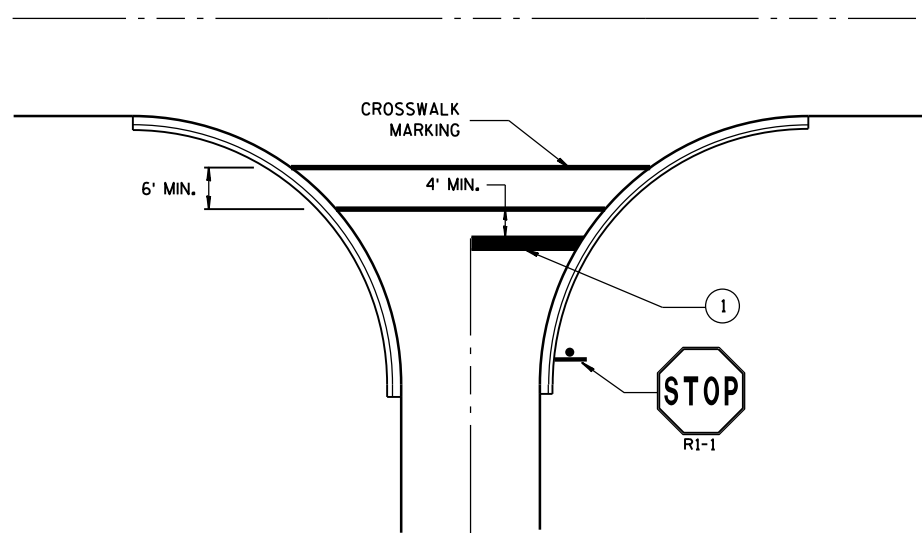




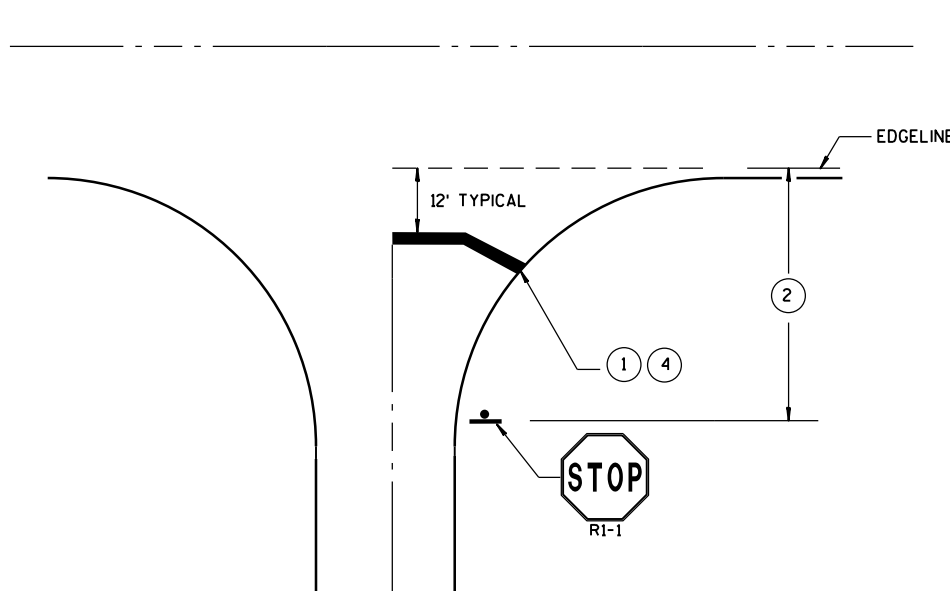
TYPICAL STOP LINE PAVEMENT MARKING WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING WITHOUT CURB AND GUTTER

**GENERAL NOTES**

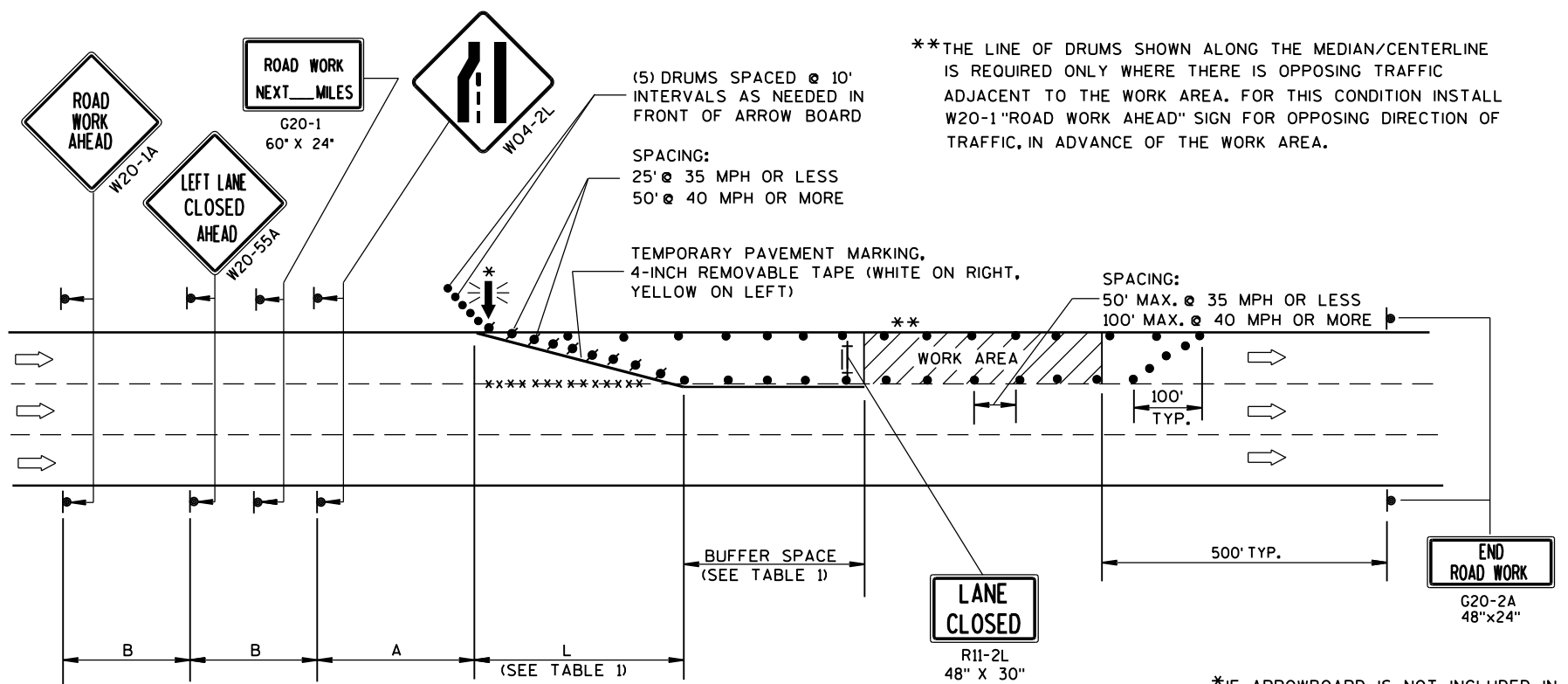
STOP SIGN SHALL BE PLACED A MINIMUM OF 6 FEET TO A MAXIMUM OF 50 FEET FROM THE EDGELINE LOCATION.

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGELINE THAN NO STOP LINE IS REQUIRED.
- ③ IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION THAN NO STOP LINE IS REQUIRED.
- ④ MOVE CLOSER TO EDGE OF TRAVEL LANE AS NEEDED FOR VISIBILITY AND SIGHT LINES. (NO CLOSER THAN 4 FEET).

**STOP LINE AND CROSSWALK PAVEMENT MARKING**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE: Sept., 2017 /S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER  
FHWA



B=400' AT 25-30 MPH  
700' AT 35-40 MPH  
1000' AT 45-55 MPH

A=200' AT 25-30 MPH  
350' AT 35-40 MPH  
500' AT 45-55 MPH

TABLE 1  
TAPER AND BUFFER SPACE  
FOR 12' LANE WIDTH

S	L	BUFFER SPACE
25	125'	55'
30	180'	85'
35	245'	120'
40	320'	170'
45	540'	220'
50	600'	280'
55	660'	335'

FOR LANE WIDTH OTHER THAN 12':  
 L = WS AT 45 MPH OR GREATER  
 L =  $\frac{WS^2}{60}$  AT 40 MPH OR LESS  
 L = TAPER LENGTH IN FEET  
 S = NON-CONSTRUCTION SPEED LIMIT (MPH)  
 W = WIDTH OF LANE CLOSURE

(PLACE BARRICADE AND SIGN APPROX. EVERY 1000' ACROSS THE CLOSED LANE)

\*IF ARROWBOARD IS NOT INCLUDED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE A TYPE III BARRICADE WITH W01-6 SIGN IN THE LANE CLOSURE TAPER.

**LEGEND**

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- DIRECTION OF TRAFFIC
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- WORK AREA

**GENERAL NOTES**

THIS LANE CLOSURE DETAIL IS TYPICAL FOR CLOSING THE LEFT LANE. FOR A RIGHT LANE CLOSURE, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR ROADWAYS WITH EITHER TWO OR THREE LANES IN EACH DIRECTION.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

ON UNDIVIDED ROADWAYS, OMIT THE SIGNS SHOWN ON LEFT SIDE OF ROAD.

W20-1A, G20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE LANE CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROWBOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROWBOARDS AND LANE CLOSURE DRUMS.

PLACE THE ARROWBOARD AS CLOSE AS POSSIBLE TO THE BEGINNING OF THE LANE CLOSURE TAPER, PREFERABLY ON THE SHOULDER OR TERRACE.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.





WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

**TRAFFIC CONTROL,  
SINGLE LANE CLOSURE,  
NON-FREEWAY/EXPRESSWAY**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2016 /s/ Peter Amakobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER  
FHWA

**LEGEND**

-  SIGN ON PERMANENT SUPPORT
-  TRAFFIC CONTROL DRUM
-  DIRECTION OF TRAFFIC
-  WORK ZONE

**TABLE A**

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	200
35	30	45	55	70	250
40	40	55	75	90	305
45	60	90	120	150	360
50	70	100	135	170	425
55	75	110	150	185	495

W = SHOULDER WIDTH (FEET)  
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH

L = WS AT 45 MPH OR GREATER  
L = WS<sup>2</sup> / 60 AT 40 MPH OR LESS

SHOULDER TAPER LENGTH = 1/3L

**GENERAL NOTES**

ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE REGIONAL TRAFFIC UNIT.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

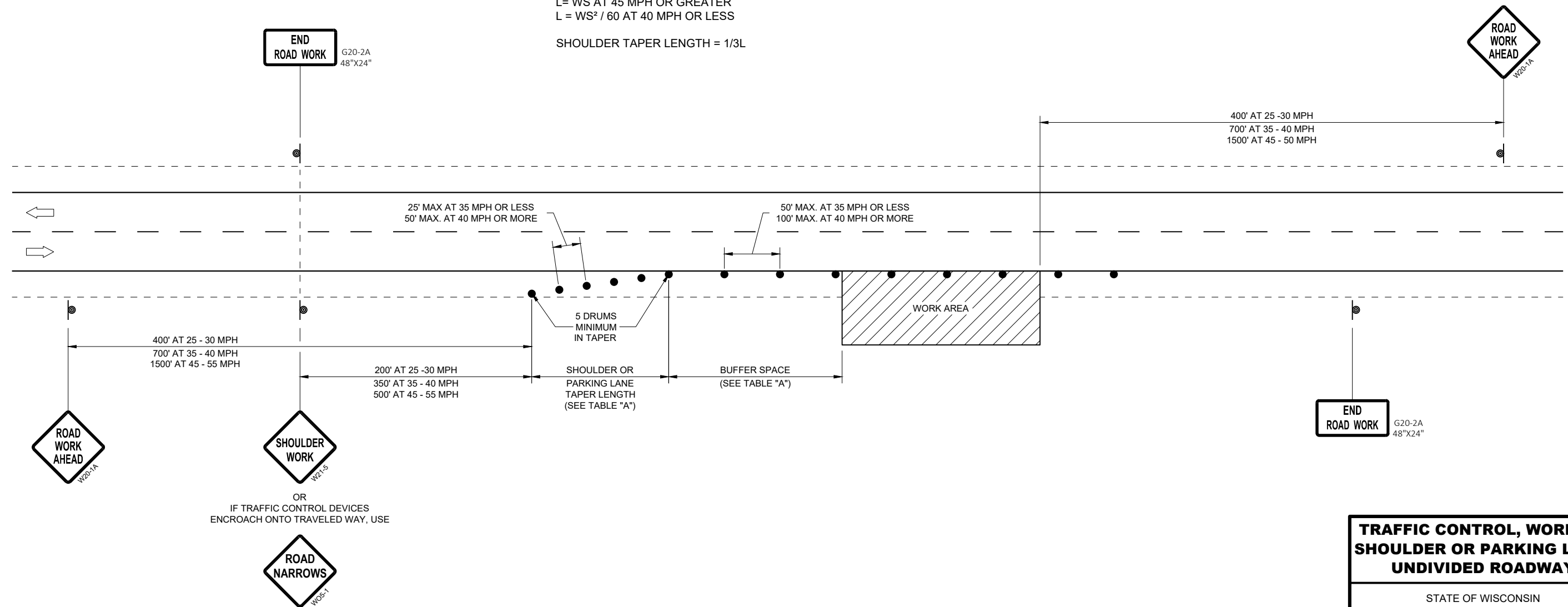
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

6

6



SDD 15D28 - 03

SDD 15D28 - 03

**TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY**

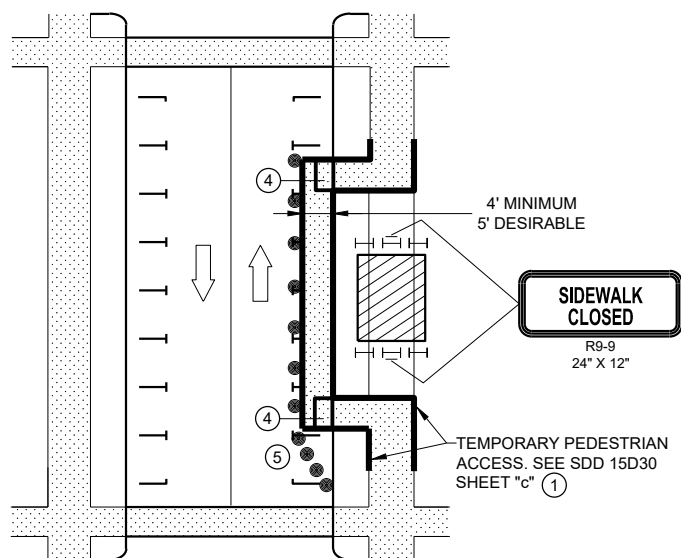
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
August 2019  
DATE

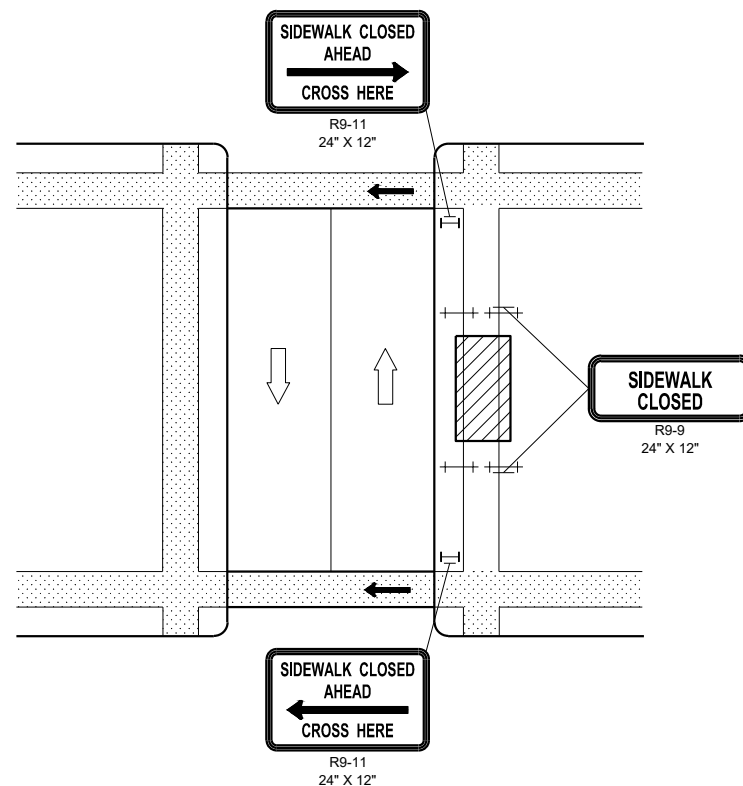
/S/ Andrew Heidtke  
STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

FHWA

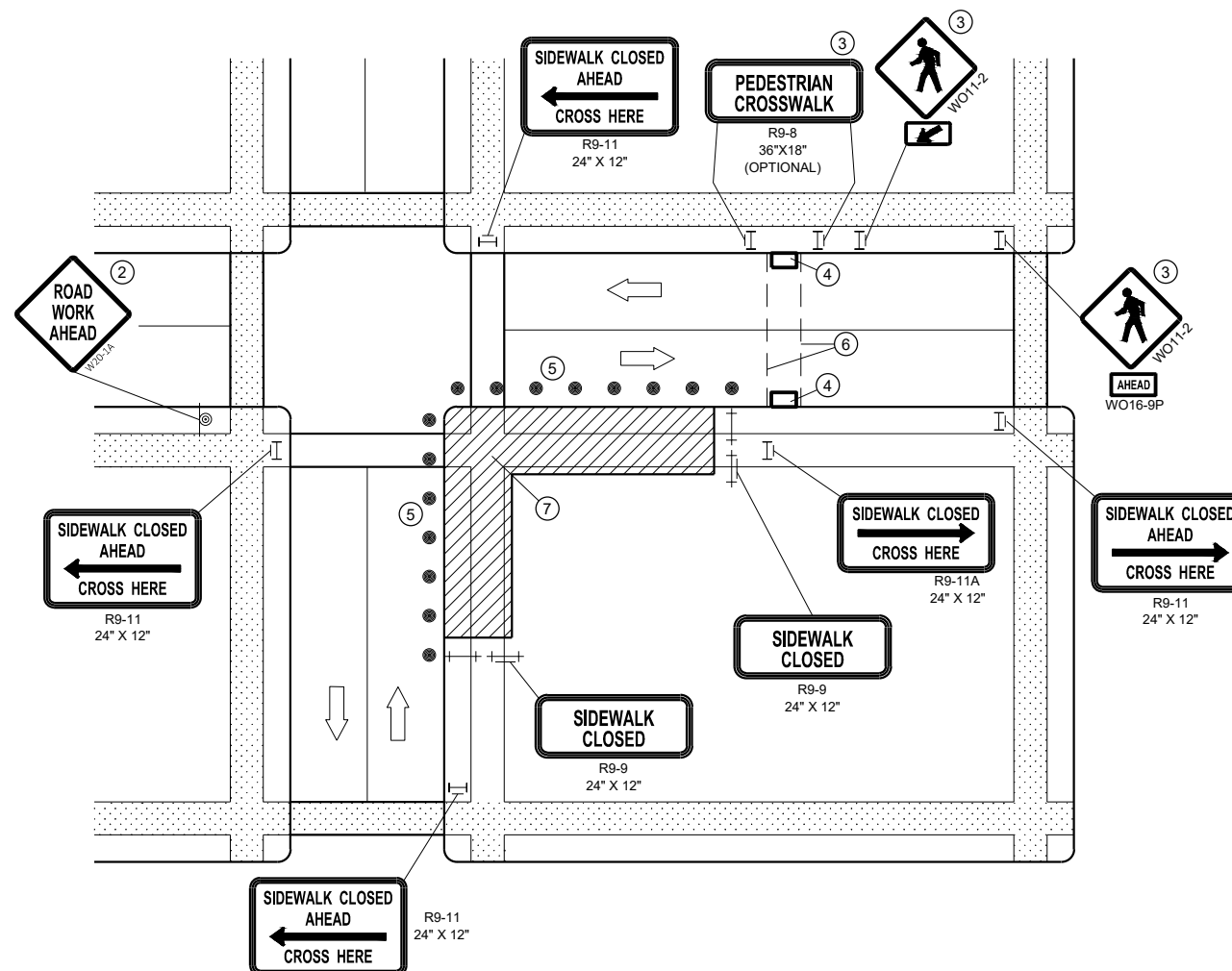
NOTE: MAY BE USED ON ROADWAY WITH POSTED SPEED OF LESS THAN 40 MPH.



**MID-BLOCK SIDEWALK CLOSURE IN PARKING LANE**

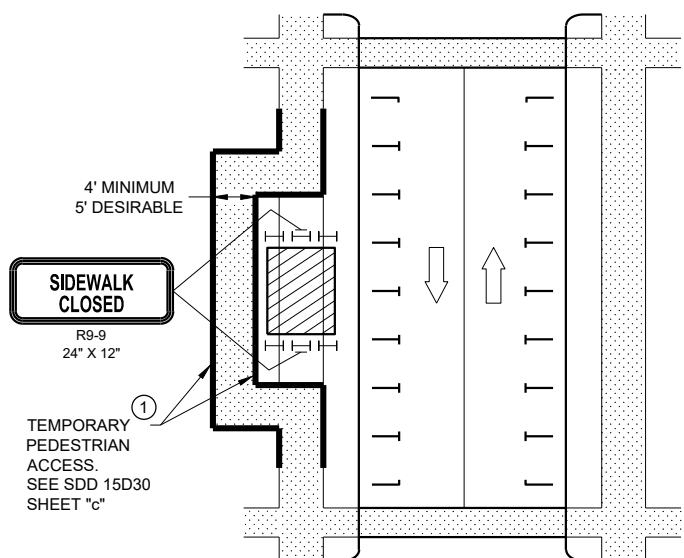


**MID-BLOCK SIDEWALK CLOSURE**



**CORNER SIDEWALK CLOSURE WITH TEMPORARY CROSSWALK**

NOTE: LAYOUT SAME AS ABOVE.



**SIDEWALK DIVERSION**

**GENERAL NOTES**

WHEN CLOSING OR RELOCATING CROSSWALKS OR SIDEWALKS, PROVIDE DETECTABLE TEMPORARY FACILITIES AND INCLUDE ACCESSIBILITY FEATURES CONSISTENT WITH EXISTING PEDESTRIAN FACILITIES.

TEMPORARY TRAFFIC CONTROL DEVICES FOR PEDESTRIANS ARE SHOWN. OTHER DEVICES MAY BE NECESSARY TO CONTROL VEHICULAR TRAFFIC. STAGE WORK AS NECESSARY, TO PROVIDE A TEMPORARY PEDESTRIAN ACCESS ROUTE AT ALL TIMES. FOR ROADWAYS WITH NO AVAILABLE DETOURS, MAINTAIN ONE OPEN SIDEWALK AT ALL TIMES.

"WO" SIGN IS THE SAME AS "W" SIGN, EXCEPT THE BACKGROUND IS ORANGE.

FOR NIGHTTIME CLOSURE, USE TYPE "A" FLASHING WARNING LIGHTS ON BARRICADES, SUPPORTING SIGNS AND CLOSING SIDEWALK. USE TYPE "C" STEADY BURN LIGHTS ON CHANNELIZING DEVICES SEPARATING THE WORK AREA FROM VEHICULAR TRAFFIC.

PEDESTRIAN TRAFFIC SIGNAL DISPLAY CONTROLLING CLOSED CROSSWALK SHALL BE COVERED OR DEACTIVATED.

POST MOUNTED SIGNS LOCATED ADJACENT TO A SIDEWALK SHALL HAVE A 7 FOOT MINIMUM CLEARANCE FROM THE BOTTOM OF THE SIGN TO THE SIDEWALK SURFACE.

ALTERNATE SIDEWALK WORK BETWEEN LEFT AND RIGHT SIDE OF ROADWAY TO MAINTAIN PEDESTRIAN ACCESS.

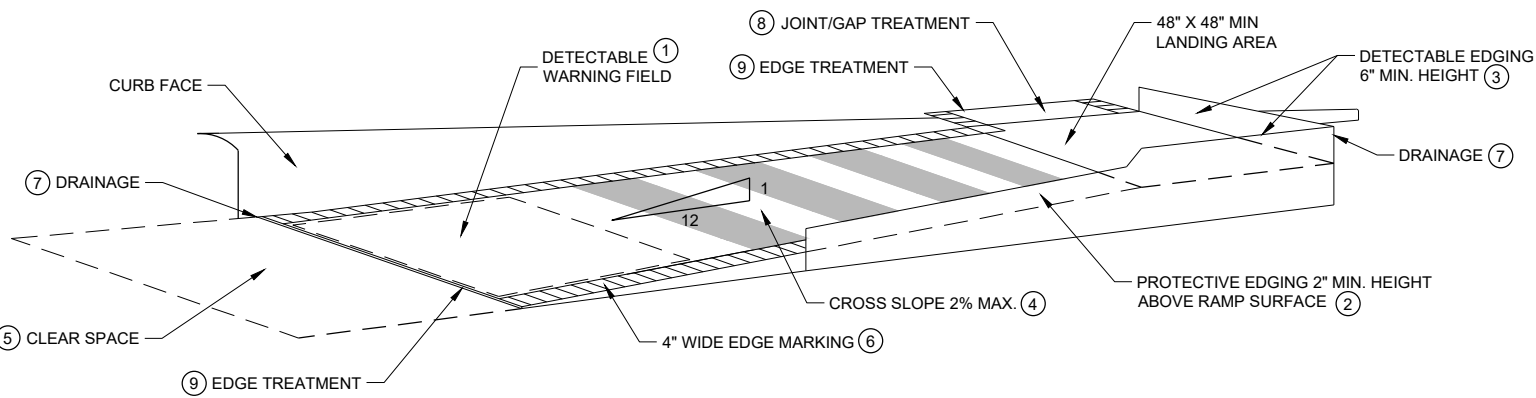
- ① IF SIDEWALK CLOSURE AFFECTS AN ACCESSIBLE AND DETECTABLE FACILITY, MAINTAIN ACCESSIBILITY AND DETECTABILITY ALONG THE ALTERNATE PEDESTRIAN ROUTE
- ② "ROAD WORK AHEAD" SIGNS ARE NOT REQUIRED IF THE SIDEWALK CLOSURE OCCURS WITHIN A LARGER WORK ZONE WHERE ADVANCE WARNING SIGNS ARE ALREADY PRESENT, OR IF THE WORK AREA AND EQUIPMENT ARE MORE THAN 2 FEET BEHIND THE CURB.
- ③ IF TEMPORARY PEDESTRIAN CROSSWALK IS NOT PROVIDED, OMIT R9-8 AND WO11-2 SIGN ASSEMBLIES. IF PROVIDED INCLUDE ON BOTH SIDES OF THE CROSSWALK.
- ④ TEMPORARY CURB RAMPS. SEE SDD 15D30 SHEET "b".
- ⑤ DRUMS OR BARRICADES AT 25 FOOT SPACING. STREET PARKING SHALL BE PROHIBITED FOR AT LEAST 50 FEET IN ADVANCE OF THE MID-BLOCK CROSSWALK.
- ⑥ TEMPORARY PAVEMENT MARKING FOR CROSSWALK LINES.
- ⑦ LIMIT WORK TO ONE QUADRANT AT A TIME TO MINIMIZE PEDESTRIAN DISRUPTION.

**LEGEND**

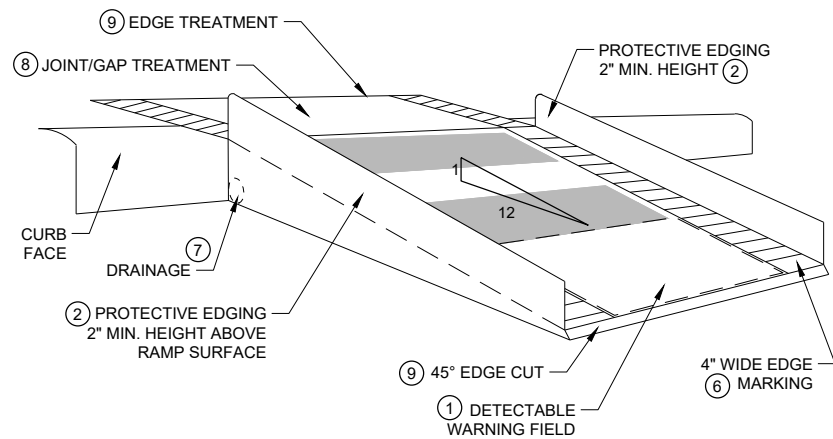
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE II BARRICADE WITH/WITHOUT SIGN (ALL WITH ONE WARNING LIGHT, TYPE A, LOW INTENSITY FLASHING)
- TYPE III BARRICADE WITH/WITHOUT SIGN (ALL WITH ONE WARNING LIGHT, TYPE A, LOW INTENSITY FLASHING)
- UNDER PEDESTRIAN TRAFFIC
- WORK AREA
- PEDESTRIAN CHANNELIZATION DEVICE
- DIRECTION OF TRAFFIC

**TRAFFIC CONTROL,  
PEDESTRIAN ACCOMMODATION**

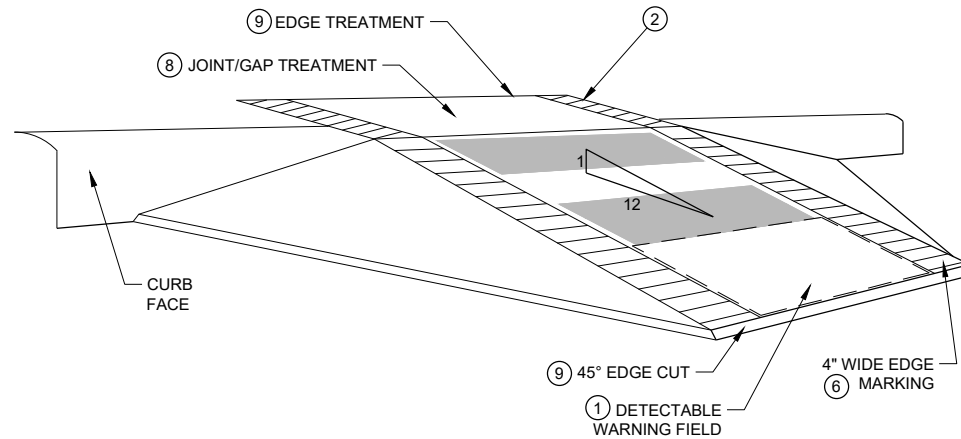
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



TEMPORARY CURB RAMP PARALLEL TO CURB



WITH PROTECTIVE EDGE



WITH SIDE APRON

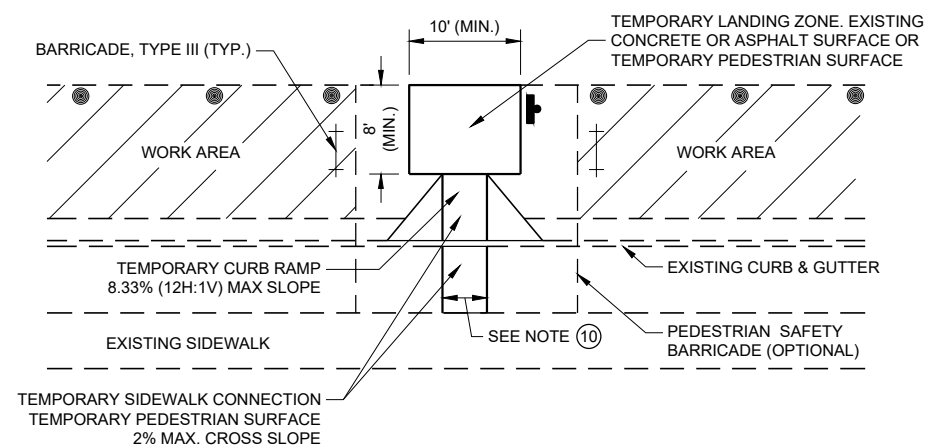
TEMPORARY CURB RAMP PERPENDICULAR TO CURB

LEGEND

- TRAFFIC CONTROL DRUM
- ⊥ TYPE III BARRICADE
- ▨ WORK AREA

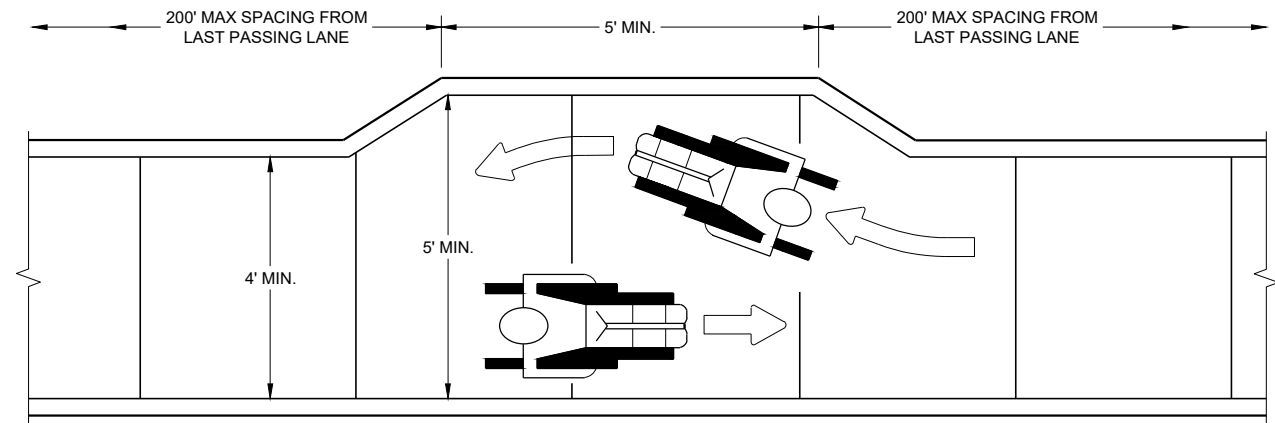
GENERAL NOTES

- NOTIFY THE BUS COMPANY 7 DAYS IN ADVANCE OF THE BUS STOP RELOCATION.
- ALTERNATE SIDEWALK WORK BETWEEN LEFT AND RIGHT SIDE OF ROADWAY TO MAINTAIN PEDESTRIAN ACCESS.
- ① CURB RAMPS SHALL BE 48" MIN. WIDTH WITH A FIRM, STABLE AND SLIP RESISTANT SURFACE. INSTALL CONTRASTING DETECTABLE WARNING FIELD AT PEDESTRIAN STREET CROSSINGS. REFER TO SDD 08D05, SHEET "e".
- ② PROTECTIVE EDGING WITH A 2" MIN. HEIGHT SHALL BE INSTALLED WHEN A CURB RAMP OR LANDING PLATFORM HAS A VERTICAL DROP OF 6" OR GREATER OR HAS A SIDE APRON SLOPE STEEPER THAN 1:3 (33%). PROTECTIVE EDGING SHOULD BE CONSIDERED WHEN CURB RAMPS OR LANDING PLATFORMS HAVE A VERTICAL DROP OF 3" OR MORE.
- ③ DETECTABLE EDGING WITH 6" MIN. HEIGHT AND CONTRASTING COLOR SHALL BE INSTALLED ON ALL CURB RAMP LANDINGS WHERE THE WALKWAY CHANGES DIRECTION (TURNS).
- ④ CURB RAMPS AND LANDINGS SHALL HAVE A 1:50 (2%) MAX. CROSS-SLOPE.
- ⑤ CLEAR SPACE OF 48" X 48" SHALL BE PROVIDED ABOVE AND BELOW THE CURB RAMP.
- ⑥ THE CURB RAMP WALKWAY EDGE SHALL BE MARKED WITH A YELLOW COLOR, 4" WIDE MARKING, UNLESS A CONTRASTING DETECTABLE WARNING IS PROVIDED.
- ⑦ DO NOT RESTRICT WATER FLOW IN THE GUTTER SYSTEM.
- ⑧ LATERAL JOINTS OR GAPS BETWEEN SURFACES SHALL BE LESS THAN 1/2" WIDTH.
- ⑨ CHANGES BETWEEN SURFACE HEIGHTS SHALL NOT EXCEED 1/2". LATERAL EDGES SHALL BE VERTICAL UP TO 1/4" HIGH AND BEVELED AT 1:2 BETWEEN 1/4" AND 1/2".
- ⑩ 5" WIDE MIN. WITH PEDESTRIAN SAFETY BARRICADE, 10' WIDE MIN. WITHOUT PEDESTRIAN SAFETY BARRICADE.

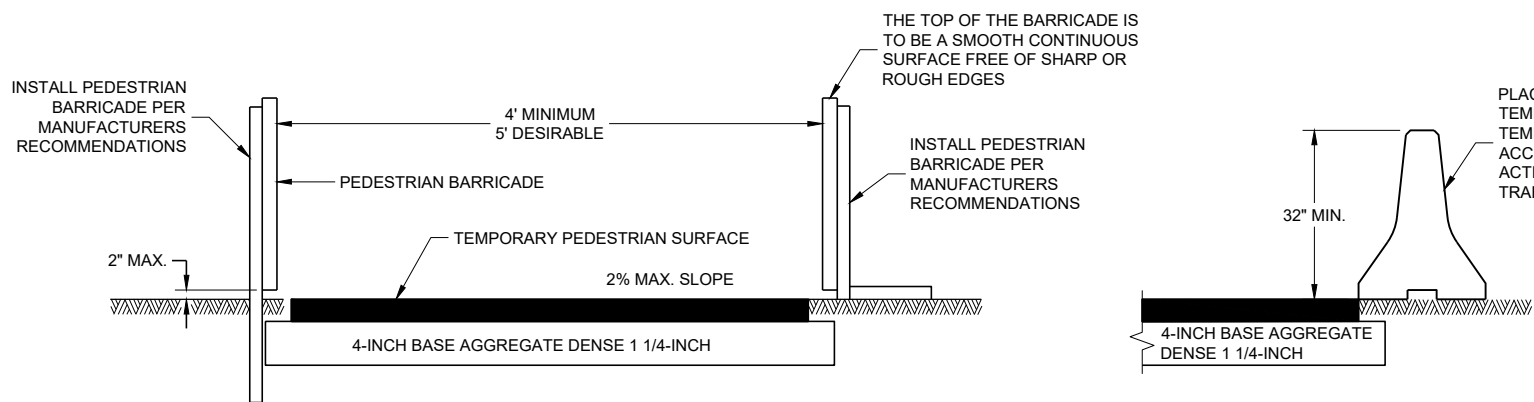


TEMPORARY BUS STOP PAD

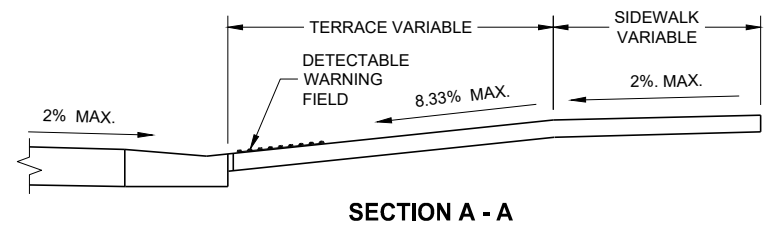




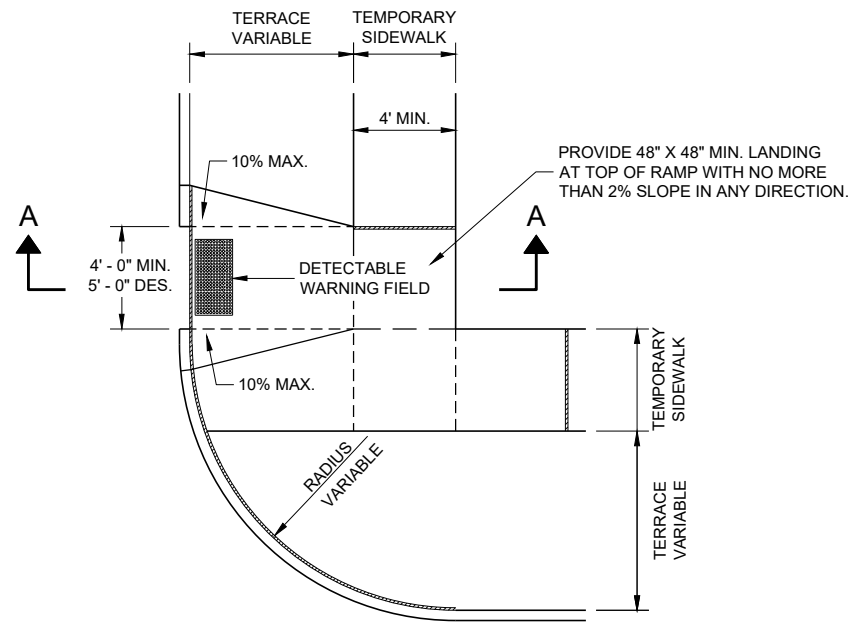
**NARROW SIDEWALK PASSING DETAIL**



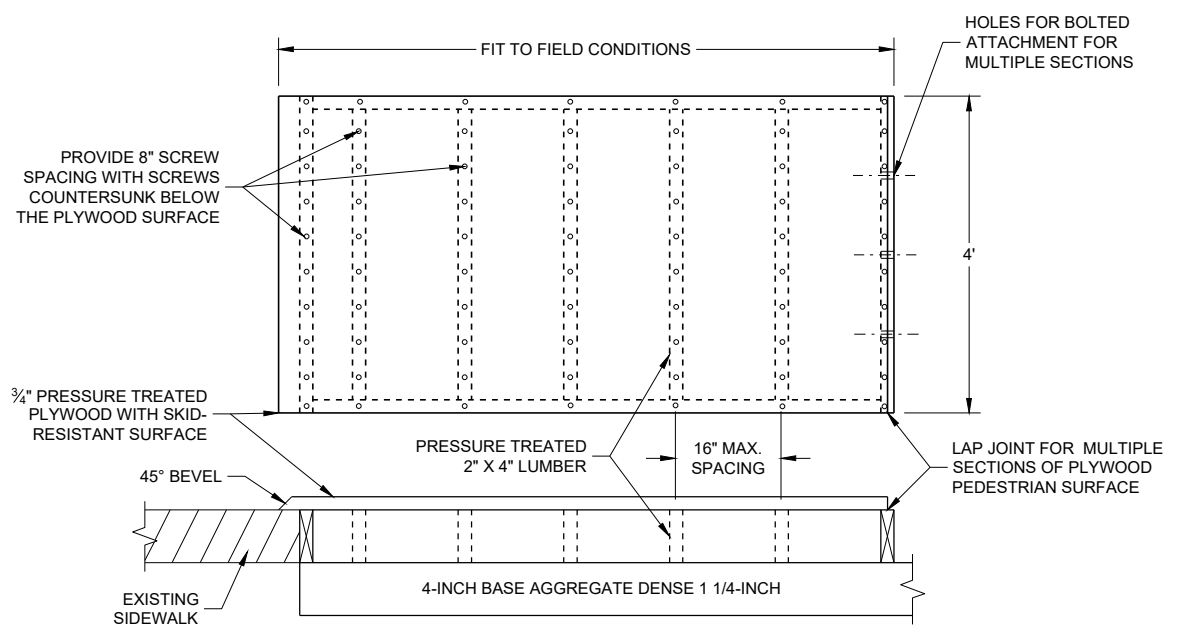
**TEMPORARY PEDESTRIAN ACCESS**



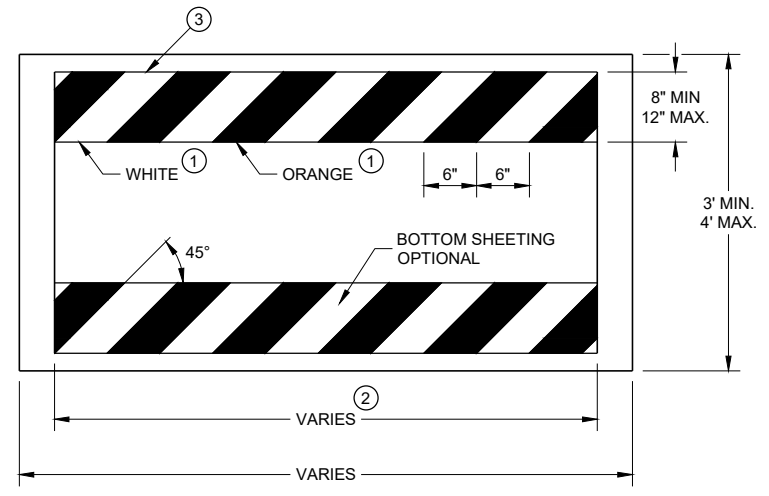
**SECTION A - A**



**PLAN VIEW  
TEMPORARY TYPE 3 RAMP  
(OUTSIDE OF CROSSWALK AREA)**



**TEMPORARY PEDESTRIAN SURFACE PLYWOOD**

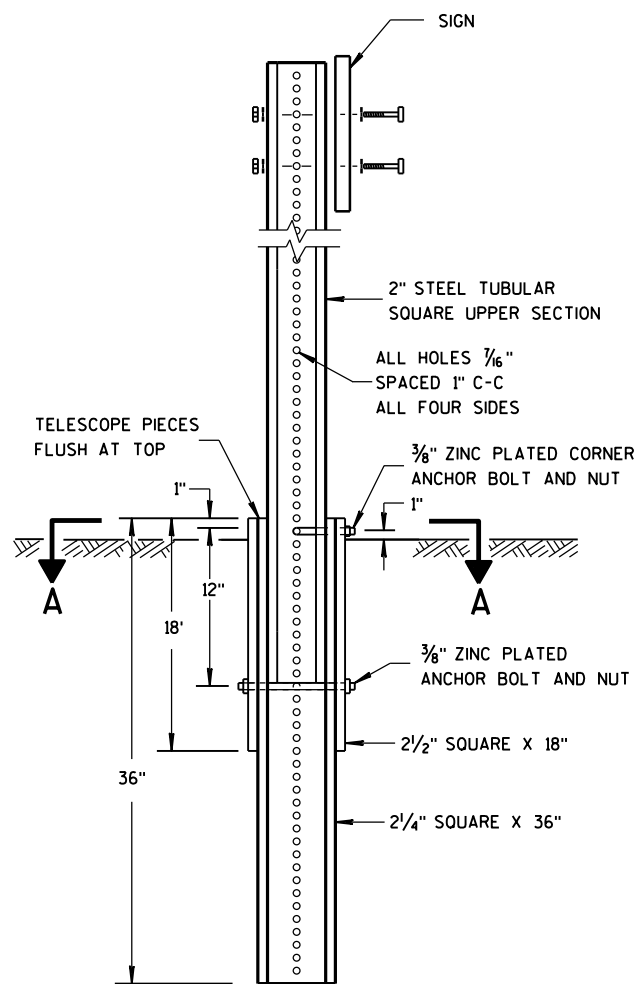


**TEMPORARY PEDESTRIAN BARRICADE \***

**GENERAL NOTES**

- BARRICADE DEVICE SELECTED FROM APPROVED PRODUCT LIST
- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② SHEETING REQUIRED ON MORE THAN 50% OF BARRICADE WIDTH.
- ③ PLACE SHEETING ON BOTH SIDES OF THE BARRICADE.
- \* USE THIS DETAIL FOR SHEETING PLACEMENT REFERENCE.

<b>TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



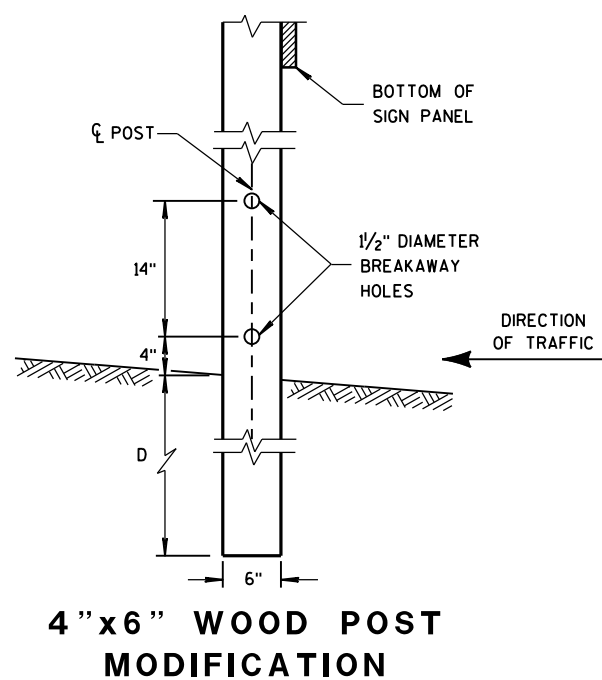
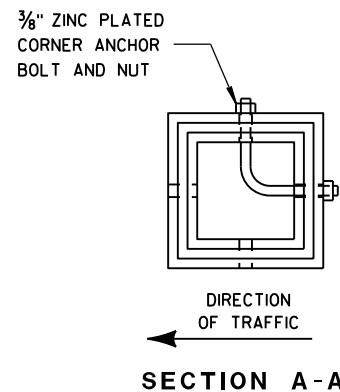
**DETAIL OF TUBULAR STEEL SIGN POST**

**TUBULAR STEEL POSTS**

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

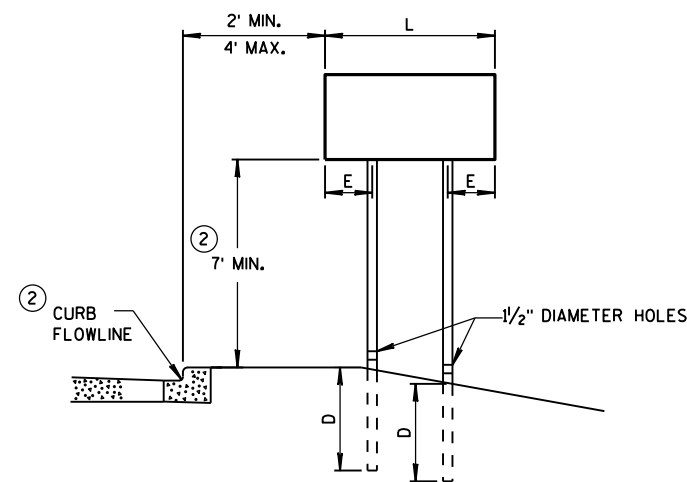
SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.



**GENERAL NOTES**

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

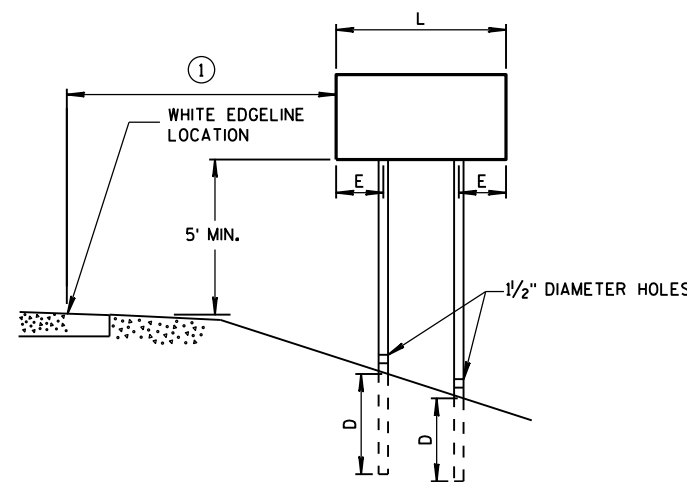


**URBAN AREA**

**POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS**

**WOOD POST EMBEDMENT DEPTH**

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



**RURAL AREA**

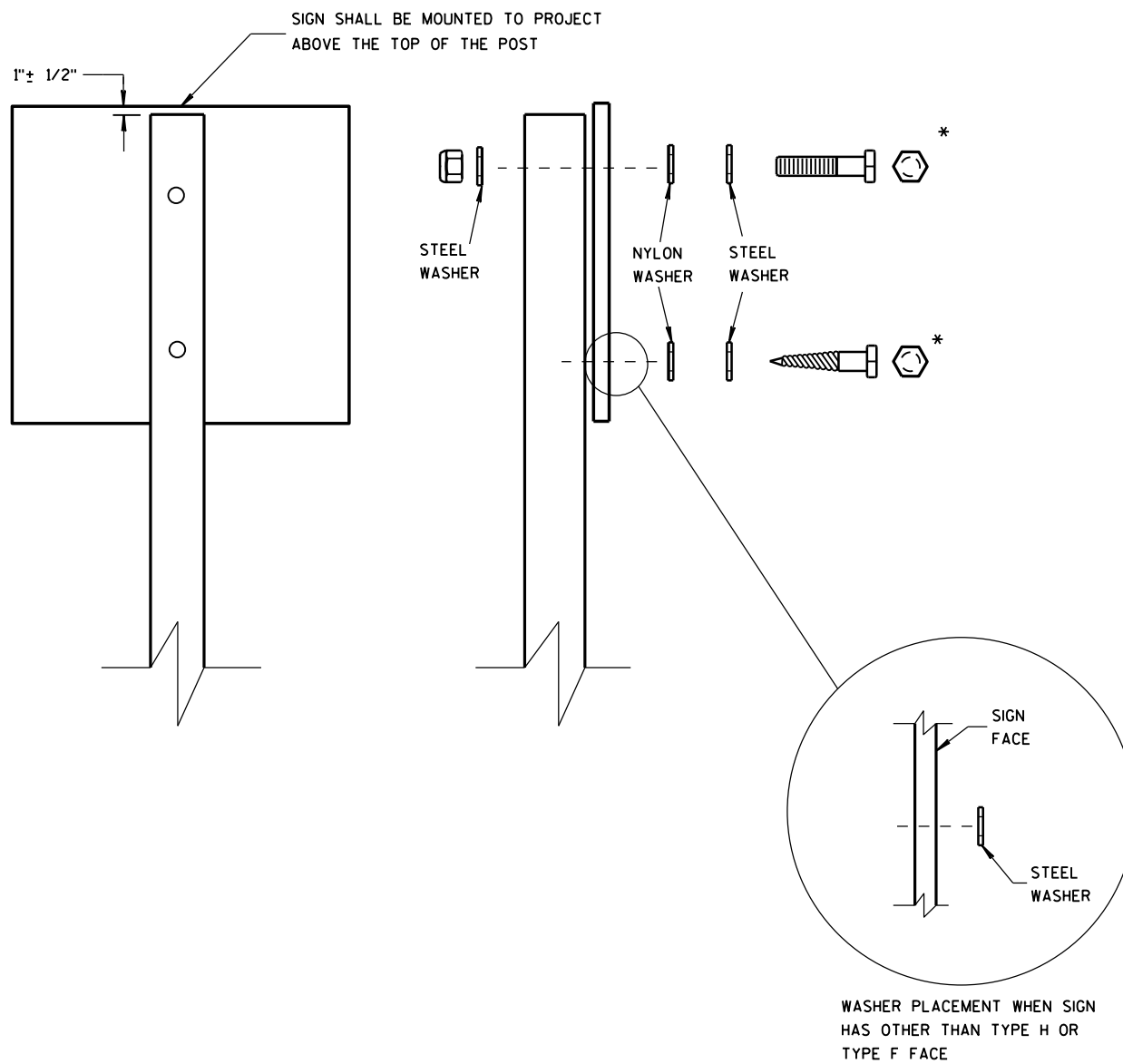
**4\"/>**

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48\"/>		

SEE NOTE ③

**TEMPORARY TRAFFIC CONTROL SIGN MOUNTING**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3

B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" x 3"

MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS

RIVETS - 5/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL

1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017

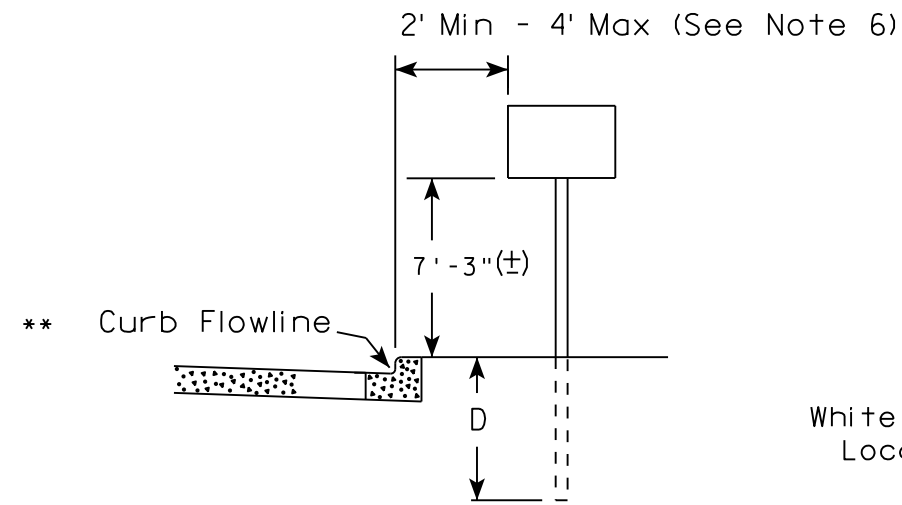
DATE

FHWA

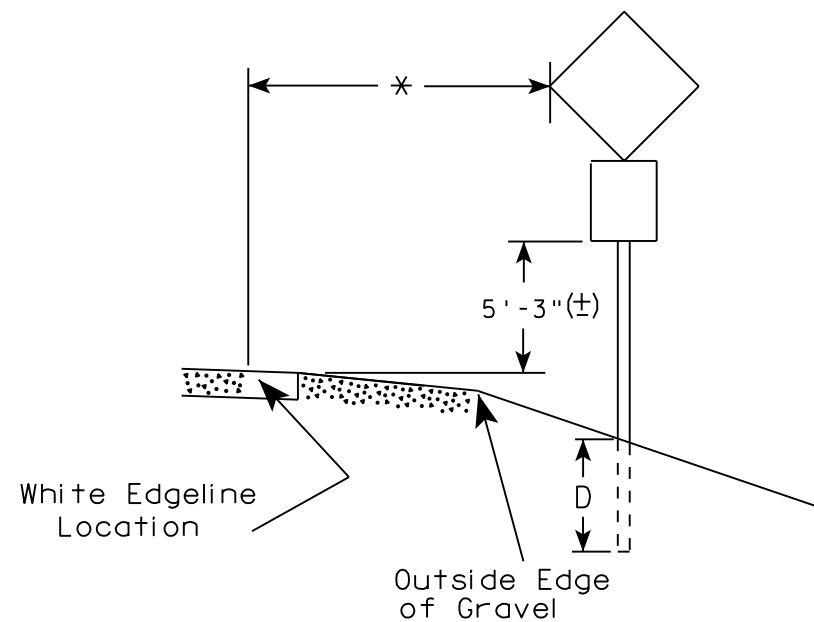
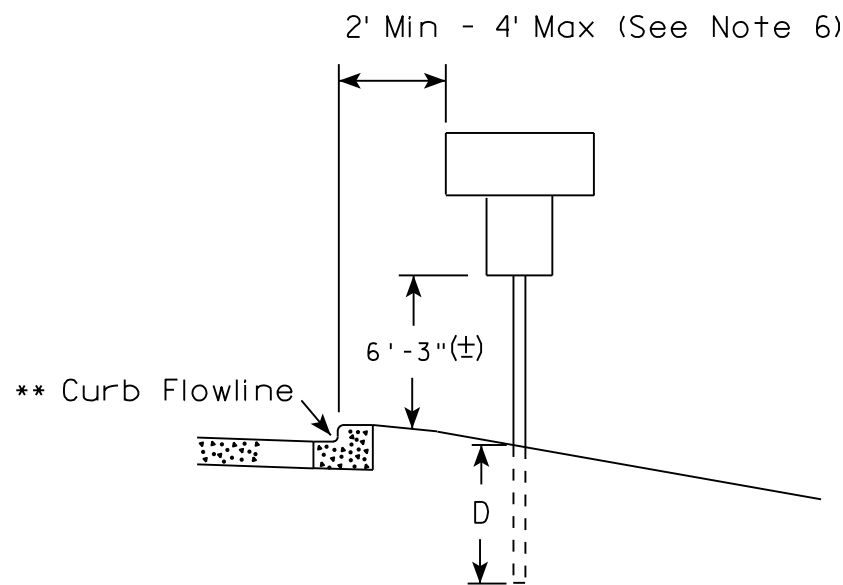
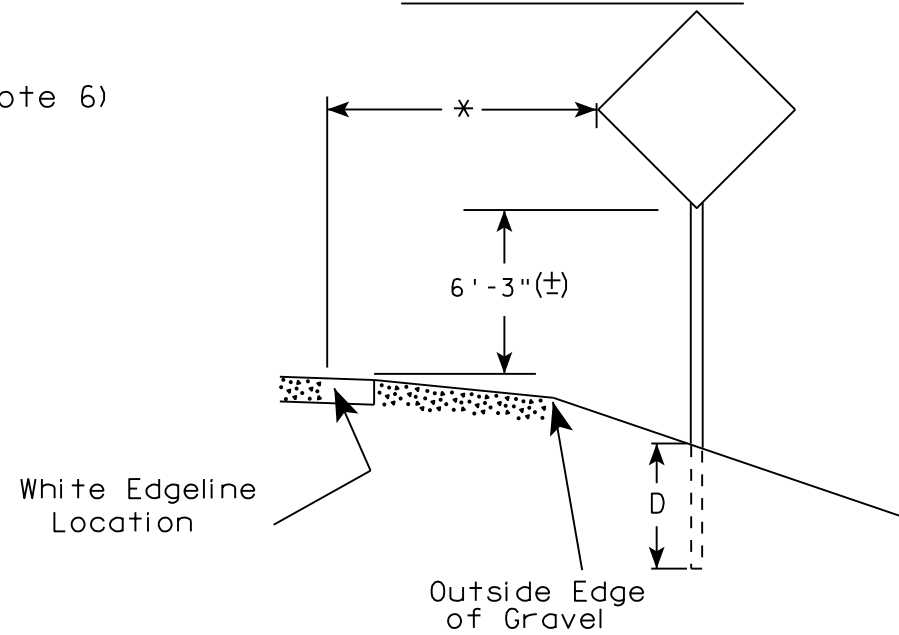
/s/ Andrew Heidtke

WORK ZONE ENGINEER

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



**ELEVATION VIEW**

**DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT**

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
  2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
  3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



**ELEVATION VIEW**

**DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT**



**PLAN VIEW**

**FOR NEW CONCRETE/ ASPHALT INSTALLATIONS**

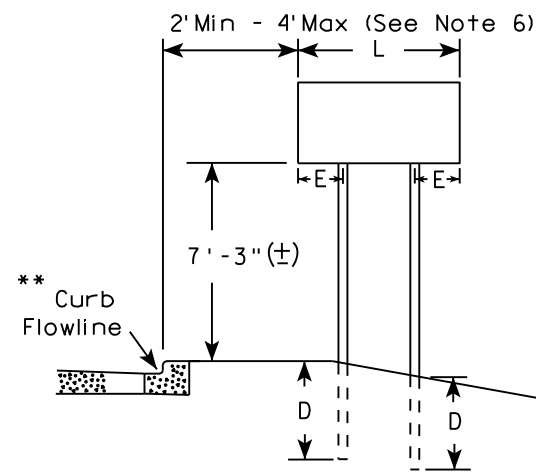
<b>SIGN POST BOX-OUTS A4-3B</b>	
<small>WISCONSIN DEPT OF TRANSPORTATION</small>	
APPROVED <i>Matthew R. Rauch</i> <small>for State Traffic Engineer</small>	
<small>DATE 1/27/14</small>	<small>PLATE NO. A4-3B.1</small>



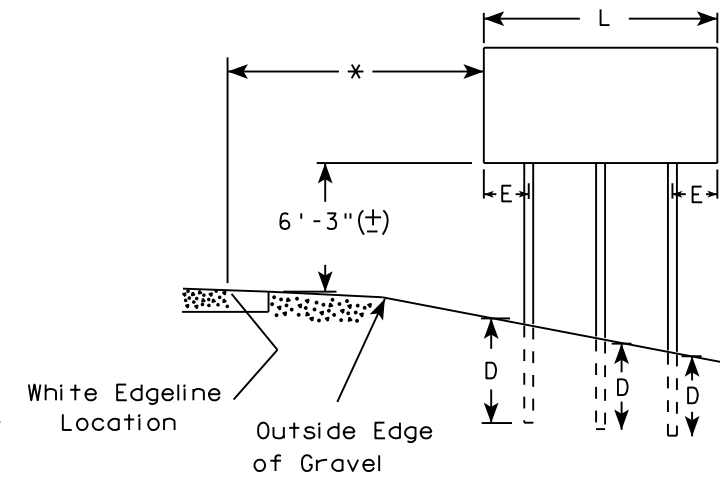
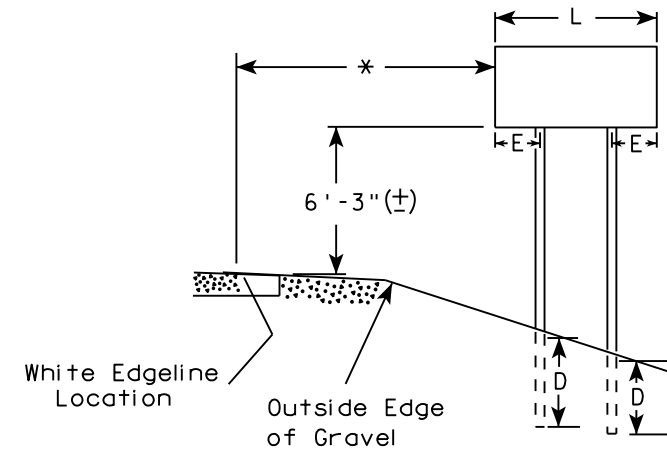
GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. J-Assemblies are considered to be one sign for mounting height.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

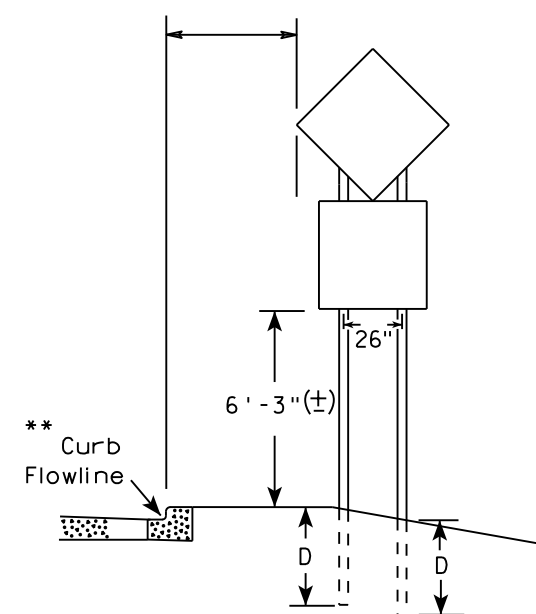
URBAN AREA



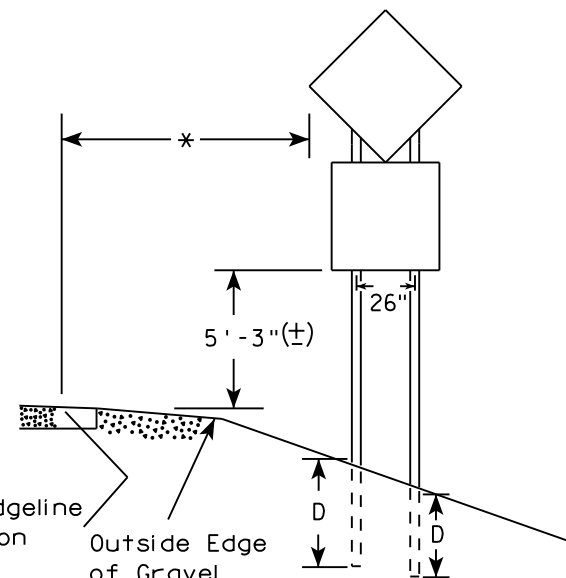
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

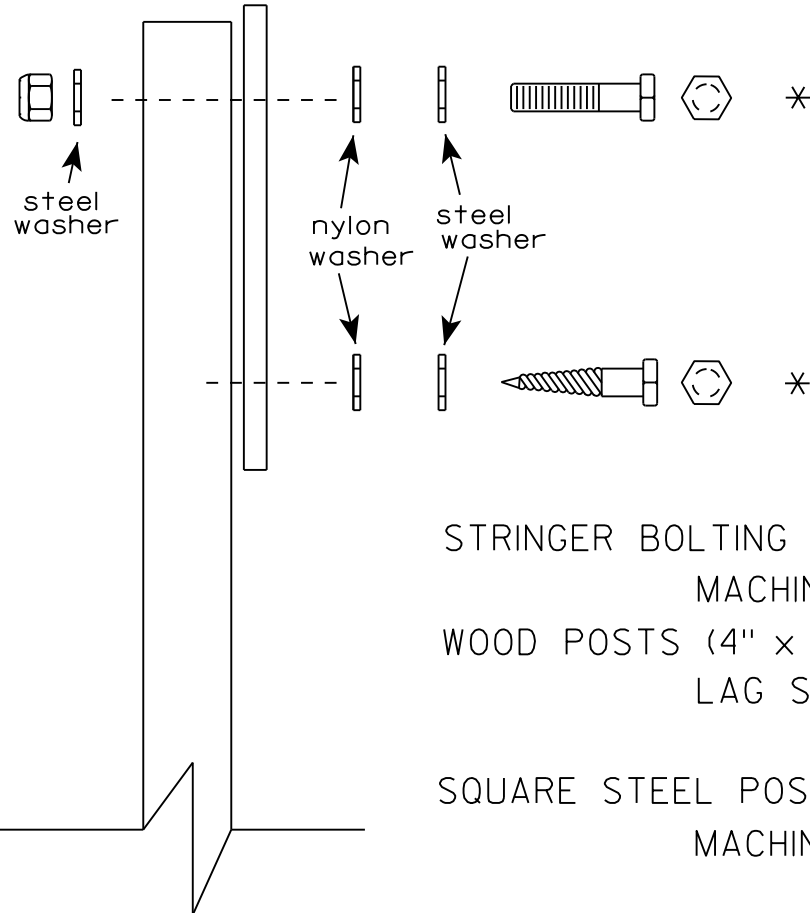
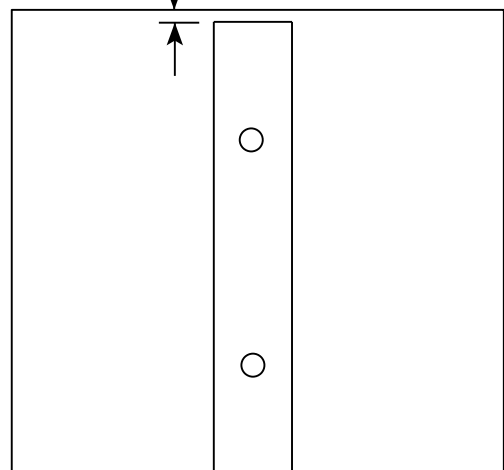
Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION  
 APPROVED *Matthew R. Rauch*  
 For State Traffic Engineer  
 DATE 8/21/17 PLATE NO. A4-4.15

1"± 1/2"

SIGN SHALL BE MOUNTED TO PROJECT ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)  
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

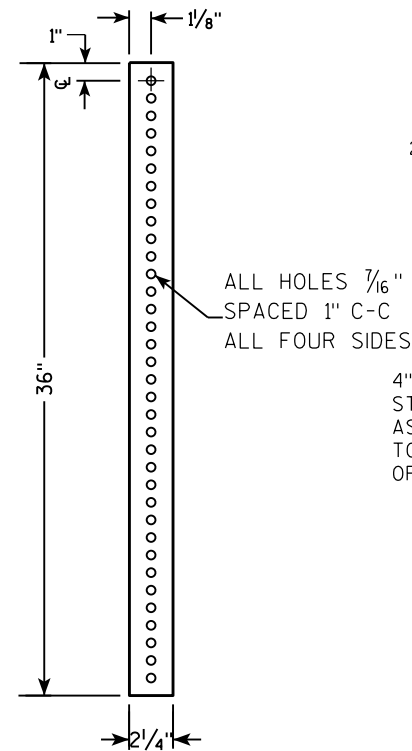
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8

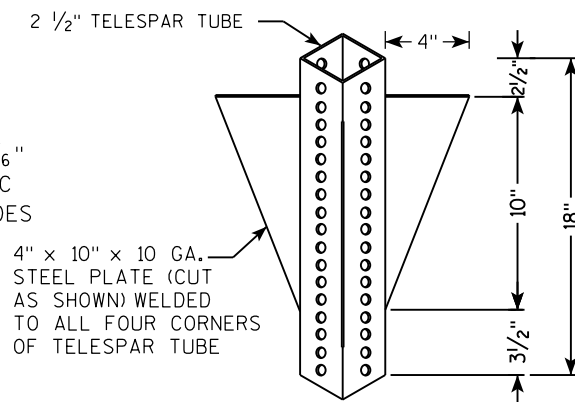
7

**TELESCOPIC TUBING ANCHORS  
TWO PIECE SYSTEM**

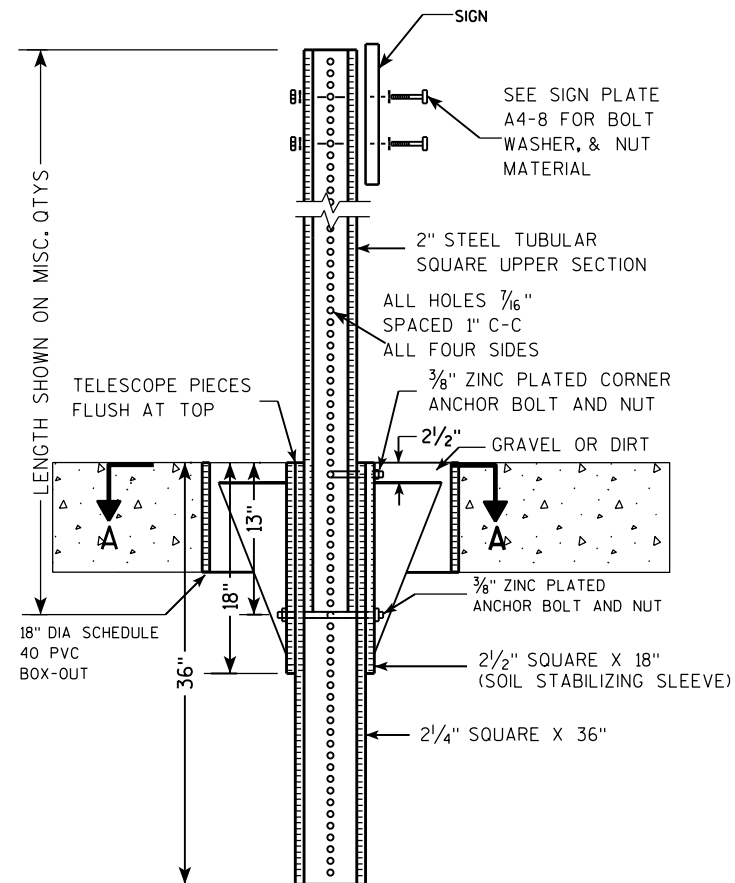
2 1/4" SQUARE  
12 GAUGE  
PERFORATED  
GALVANIZED FINISH



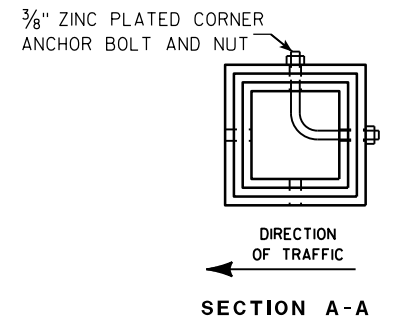
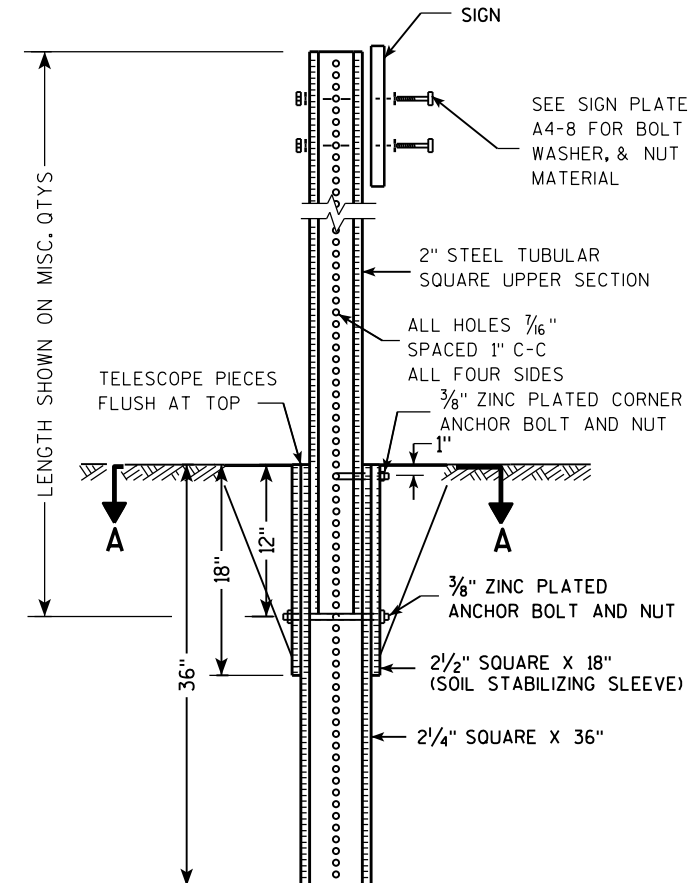
2 1/2" SQUARE  
12 GAUGE  
OMNI-DIRECTIONAL  
PERFORATED  
SOIL STABILIZING SLEEVE  
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST  
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST  
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL  
SIGN POST  
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

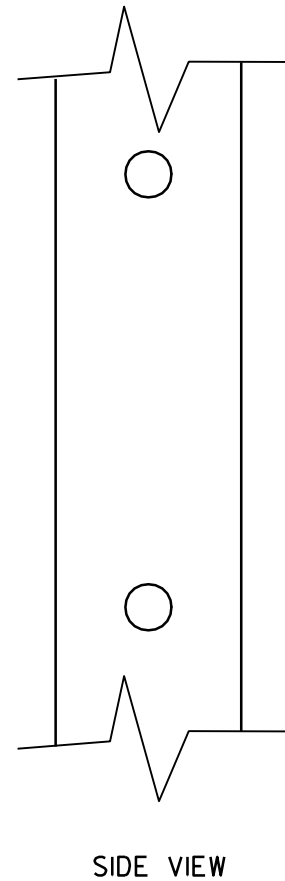
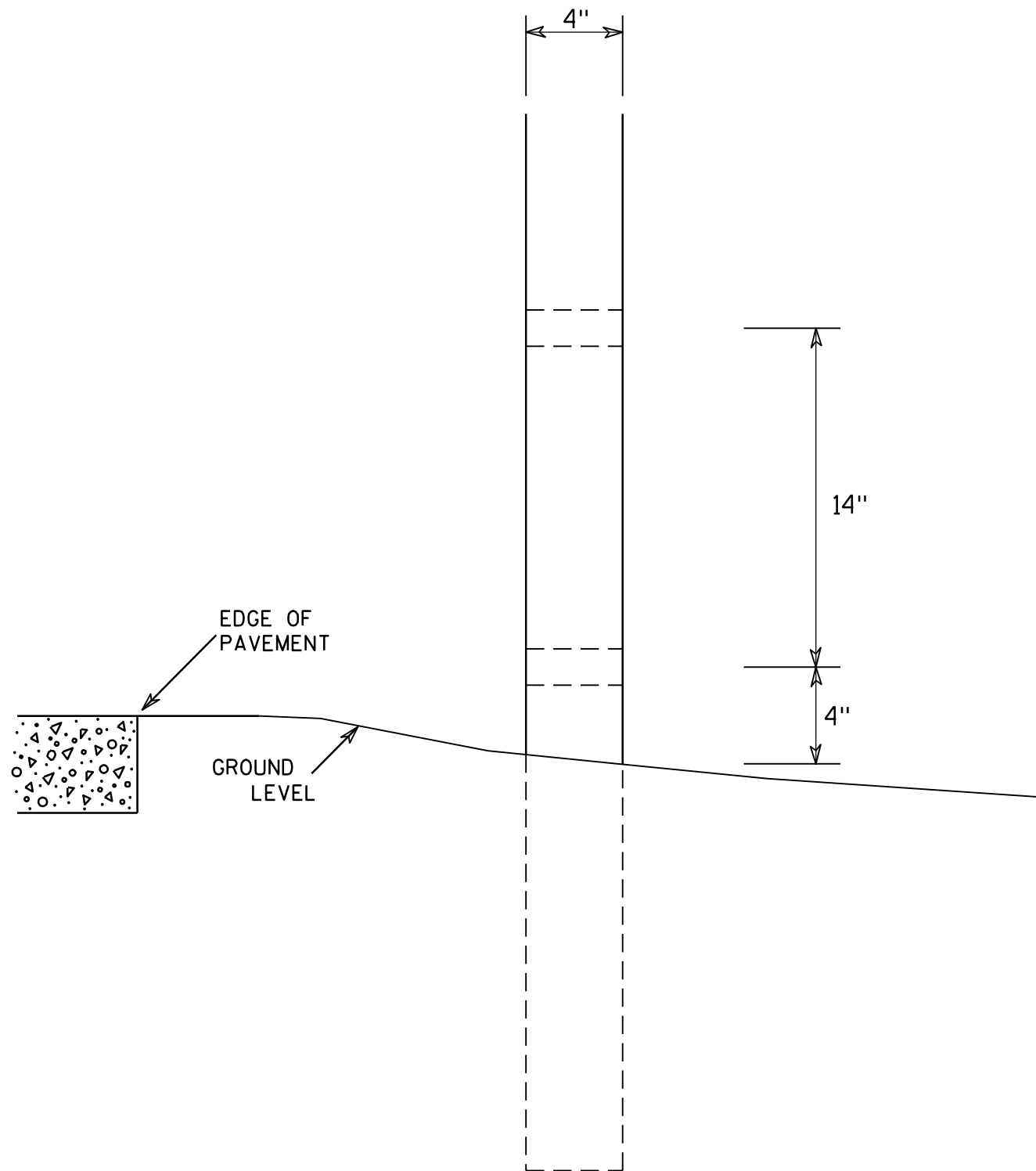
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

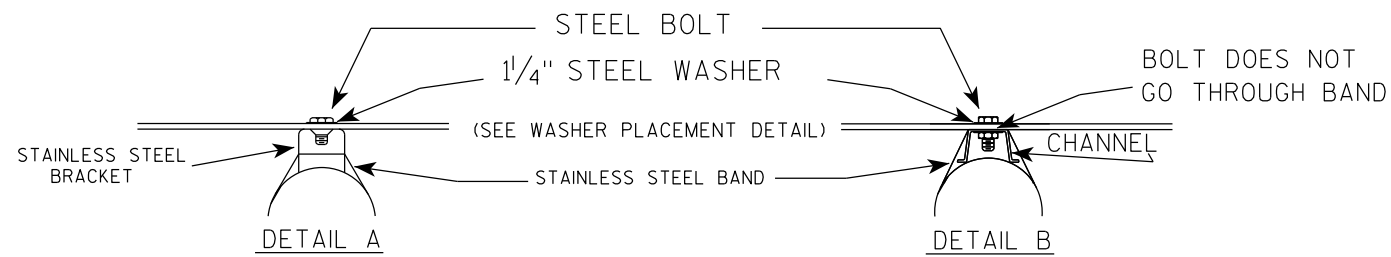
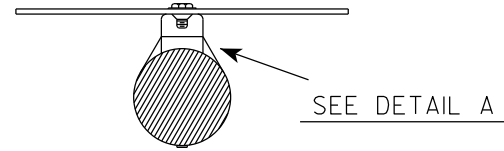
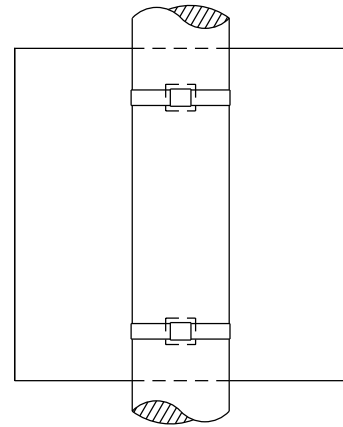
7

7

<b>4 X 6 WOOD POST MODIFICATIONS</b>	
<i>WISCONSIN DEPT OF TRANSPORTATION</i>	
APPROVED	<i>Chester J Spang</i> for State Traffic Engineer
DATE <u>3/27/97</u>	PLATE NO. <u>A4-11.2</u>

# BANDING

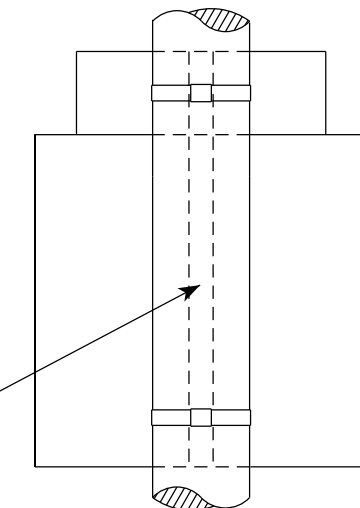
SINGLE SIGN



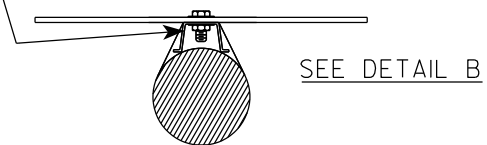
## GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.
4. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM designation: B 633, Type III, SC 3

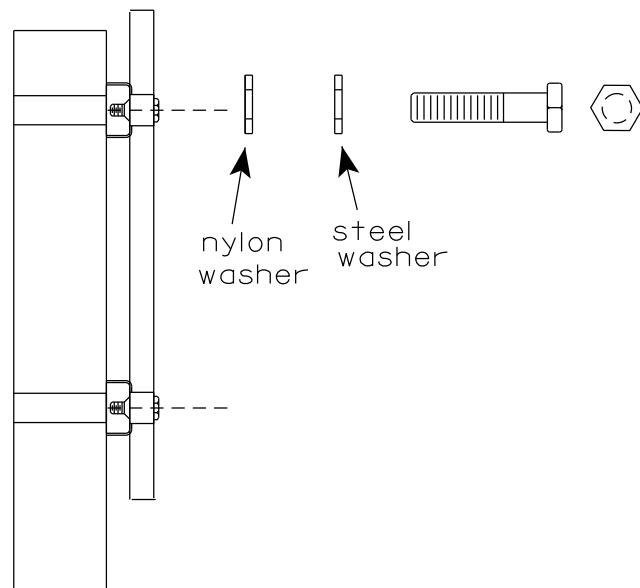
"J" ASSEMBLY



CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET

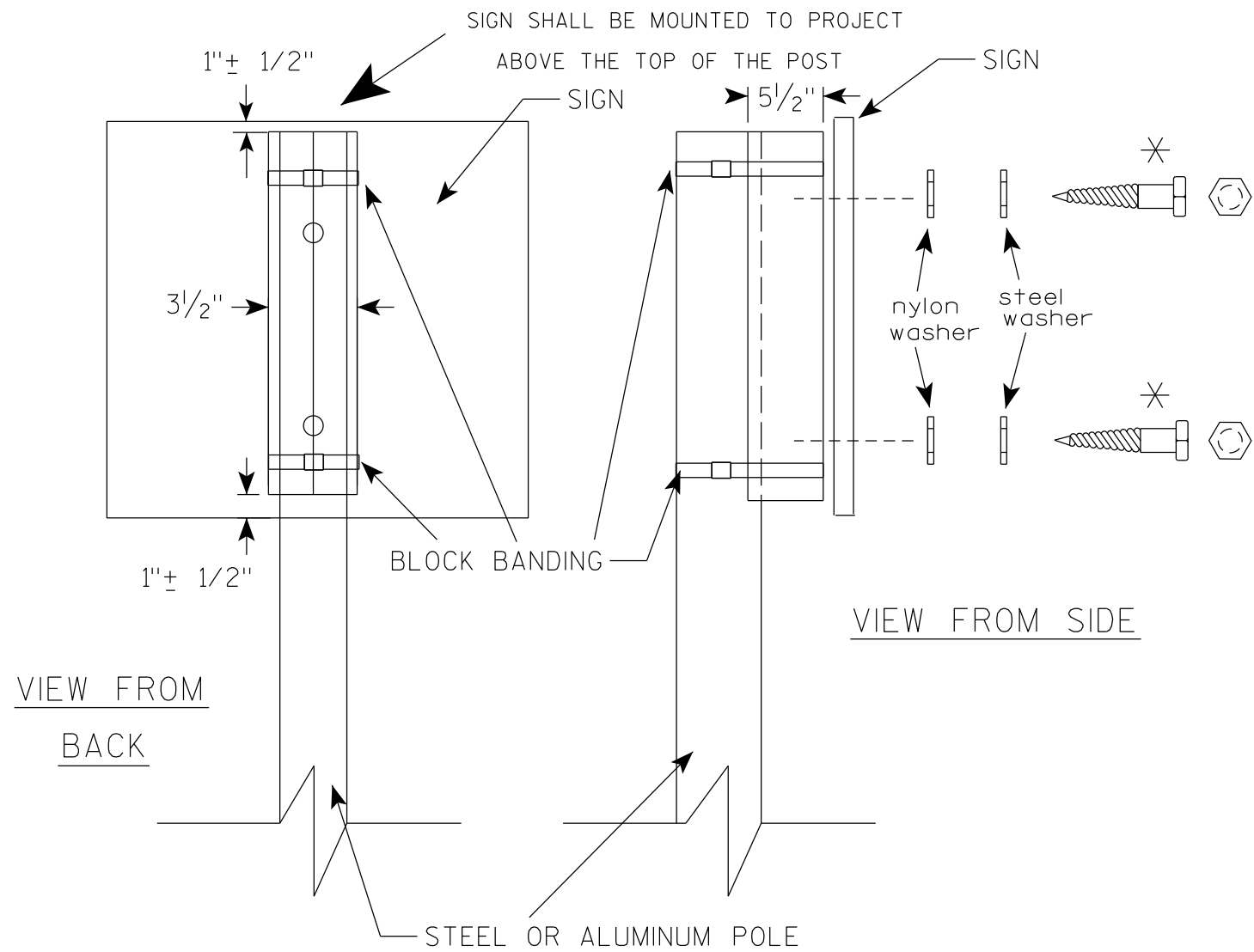


WASHER PLACEMENT



WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

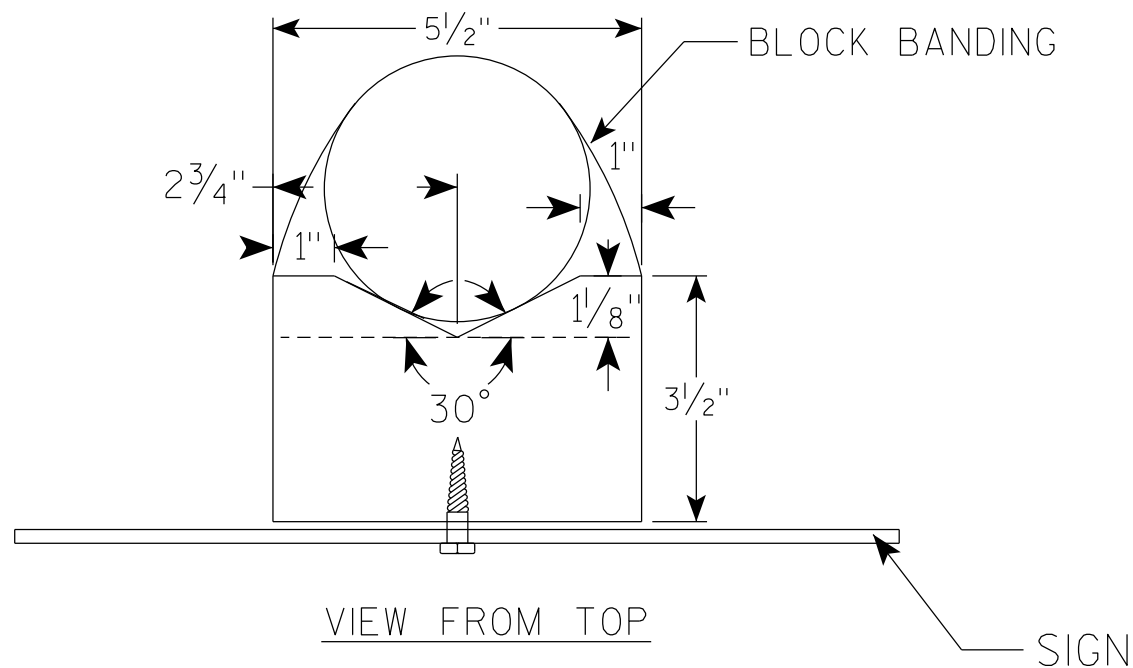
STANDARD SIGN  
SIGN BANDING DETAILS  
WISCONSIN DEPT OF TRANSPORTATION  
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 6/10/19 PLATE NO. A5-9.4



GENERAL NOTES

1. WOOD 4"X6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WisDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D
  - b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"

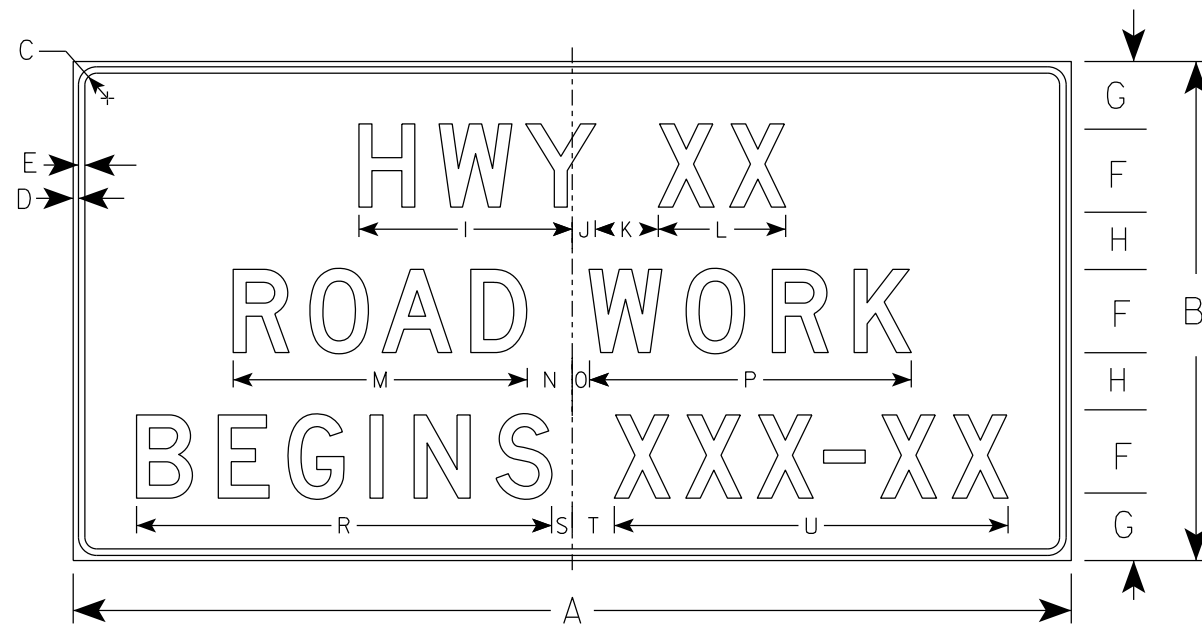


BLOCK BANDING DETAIL ( V-BLOCK OPTION )	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R Rauch</i> For State Traffic Engineer
DATE <u>6/10/19</u>	PLATE NO. <u>A5-10.2</u>



NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
Background - Orange  
Message - Black
3. Message Series - D
4. Substitute appropriate numeral and adjust spacing to achieve proper balance.



G20-57

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2																											
3	72	36	1 1/8	1/2	5/8	6	5	4	15 5/8	1 5/8	5	9 1/4	21 1/4	3 1/2	1 1/2	23 1/4		29 7/8	1 3/4	3 1/4	28 1/2						18.0
4	96	48	2 1/4	3/4	1	8	6 1/2	5 1/2	20 5/8	2 1/4	6	12 1/4	28 1/4	4 3/8	1 5/8	31		39 1/4	2	4	37 7/8						32.0
5																											

STANDARD SIGN  
G20-57

WISCONSIN DEPT OF TRANSPORTATION

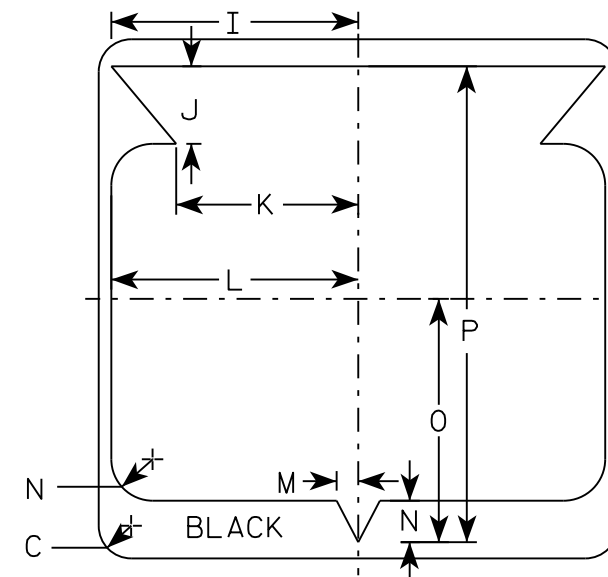
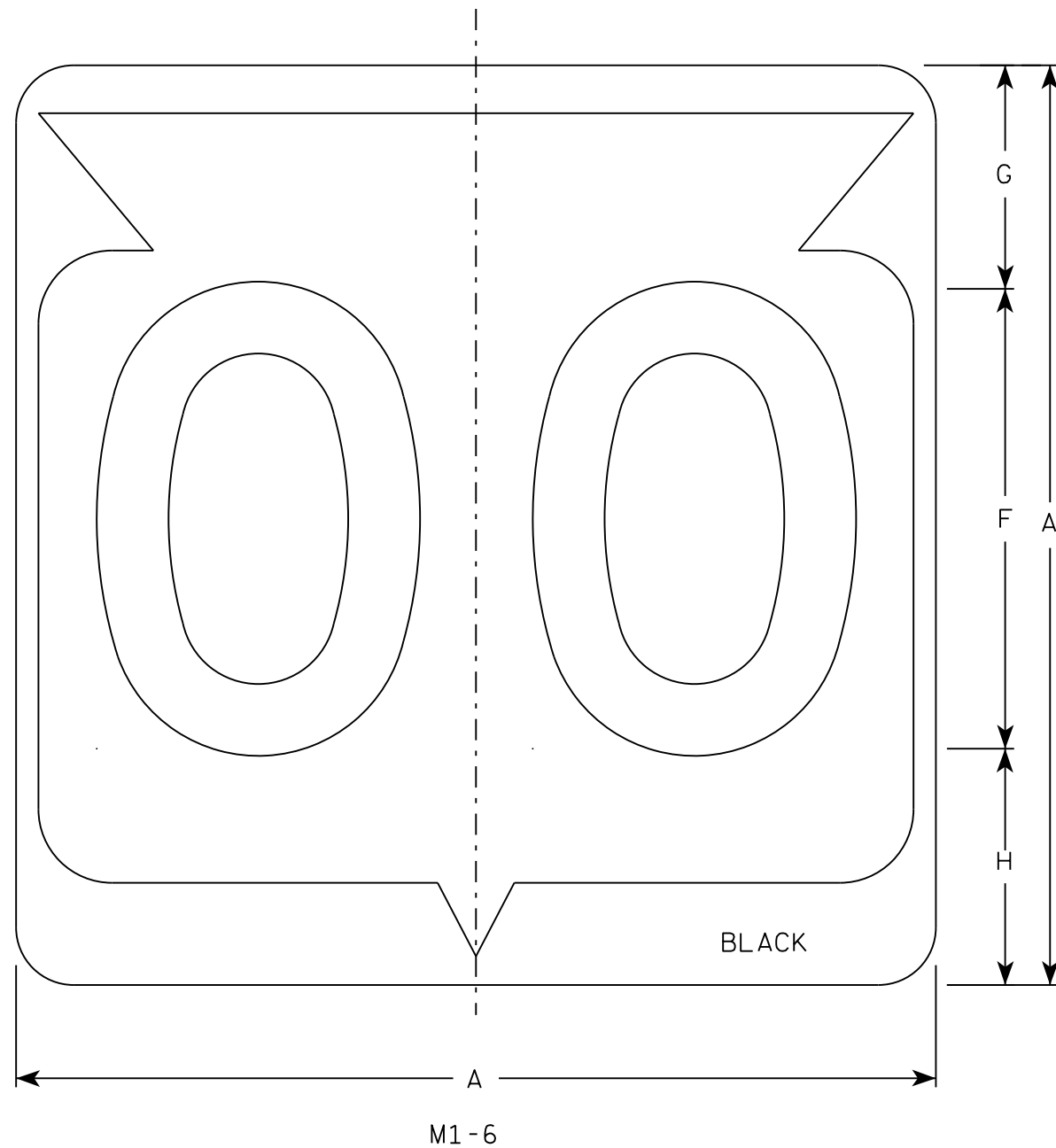
APPROVED *Matthew R Rauch*  
For State Traffic Engineer

DATE 1/22/19 PLATE NO. G20-57.3

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

NOTES

1. Sign is Type II - Type H Reflective
2. Color:  
Background - White  
Message - Black
3. Message Series - D except 3 number signs Series C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

STATE ROUTE MARKER  
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/16/18 PLATE NO. M1-6.10

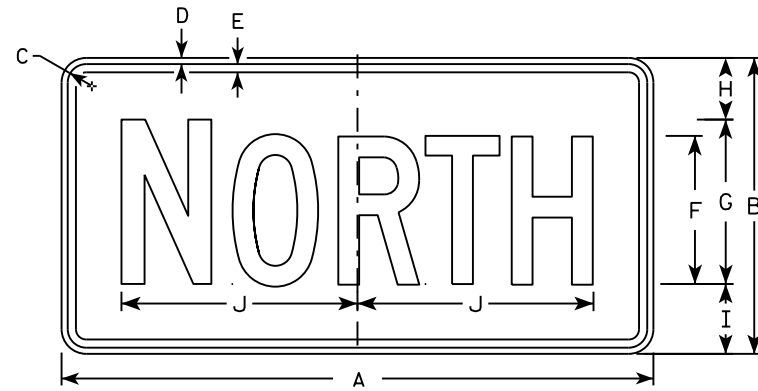
PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

7

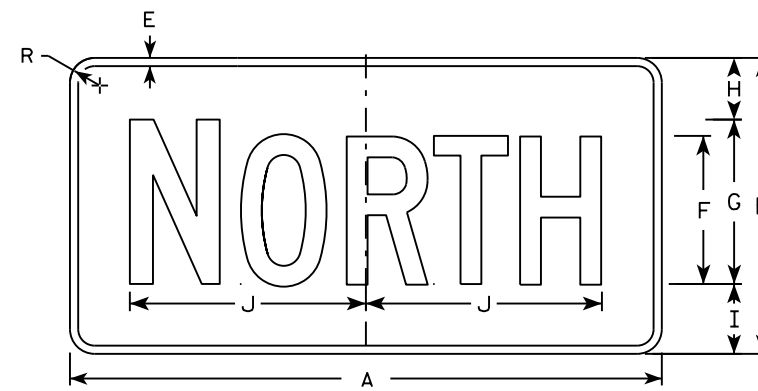
7

NOTES

- All Signs Type II - Type H
- Color:
  - Background - See note 5
  - Message - See note 5
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M3-1 thru M3-4 Background - White  
 Message - Black  
 MB3-1 thru MB3-4 Background - Blue  
 Message - White  
 MK3-1 thru MK3-4 Background - Green  
 Message - White  
 MM3-1 thru MM3-4 Background - White  
 Message - Green  
 MN3-1 thru MN3-4 Background - Brown  
 Message - White  
 MP3-1 thru MP3-4 Background - White  
 Message - Blue
- Note the first letter of each direction is larger than the remainder of the message.



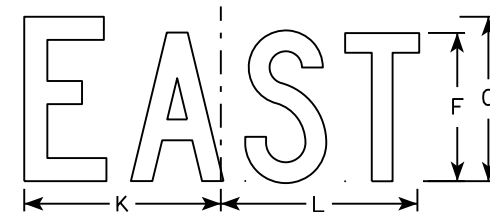
M3-1  
MM3-1  
MP3-1



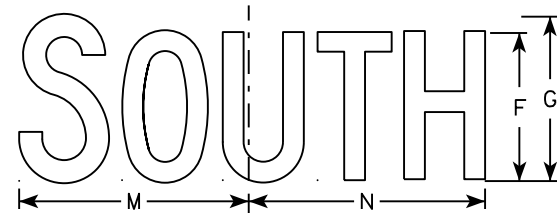
MB3-1  
MK3-1  
MN3-1



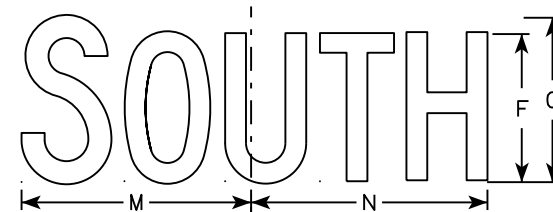
M3-2  
MM3-2  
MP3-2



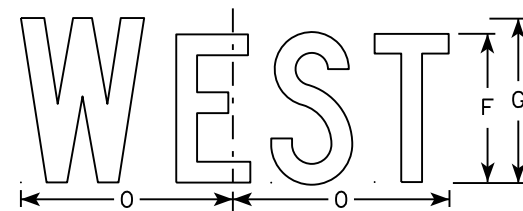
MB3-2  
MK3-2  
MN3-2



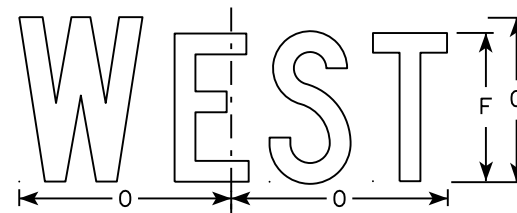
M3-3  
MM3-3  
MP3-3



MB3-3  
MK3-3  
MN3-3



M3-4  
MM3-4  
MP3-4



MB3-4  
MK3-4  
MN3-4

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS  
M3-1 thru M3-4  
SERIES

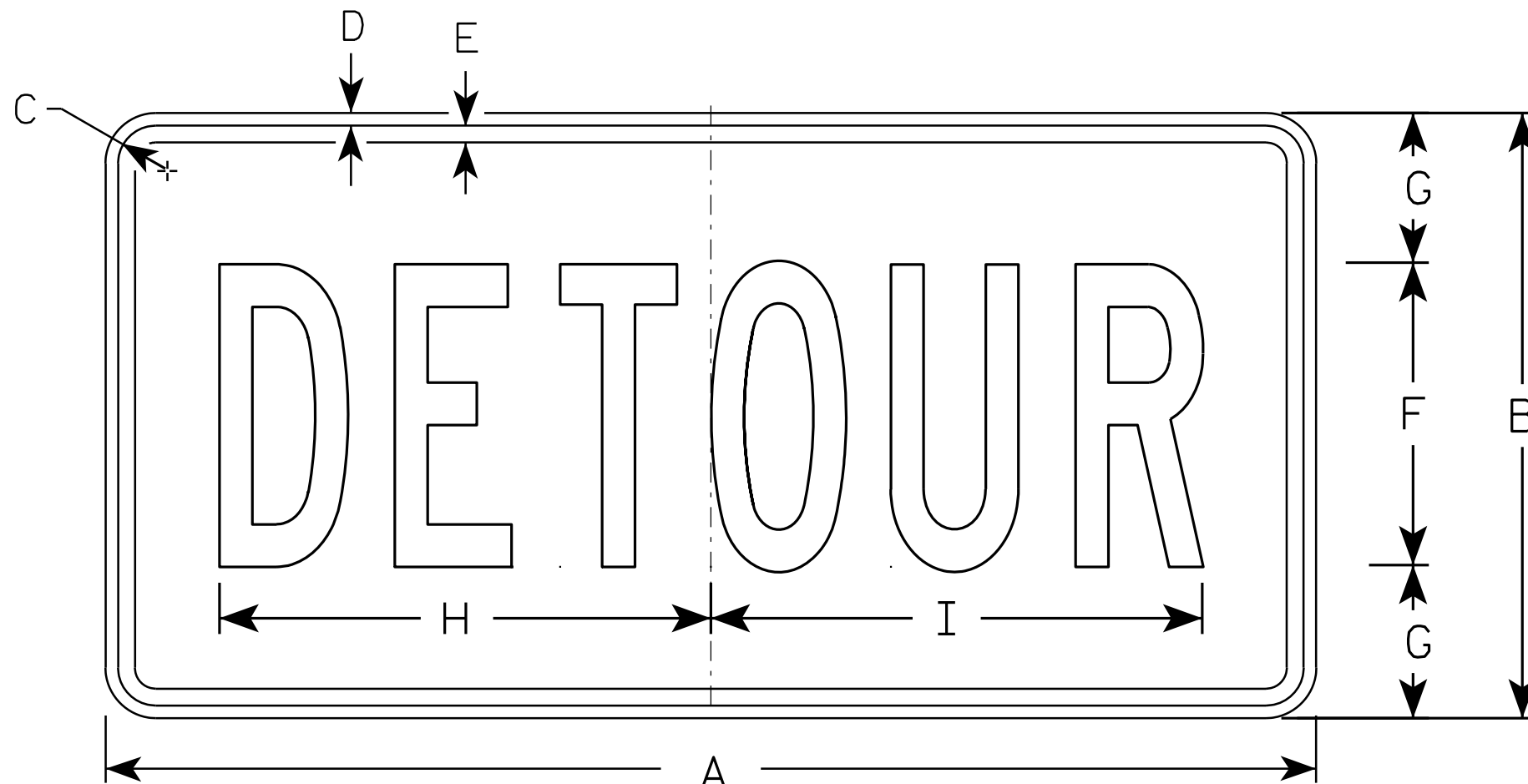
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M3-1.14

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4-8

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

STANDARD SIGN  
M4-8

WISCONSIN DEPT OF TRANSPORTATION

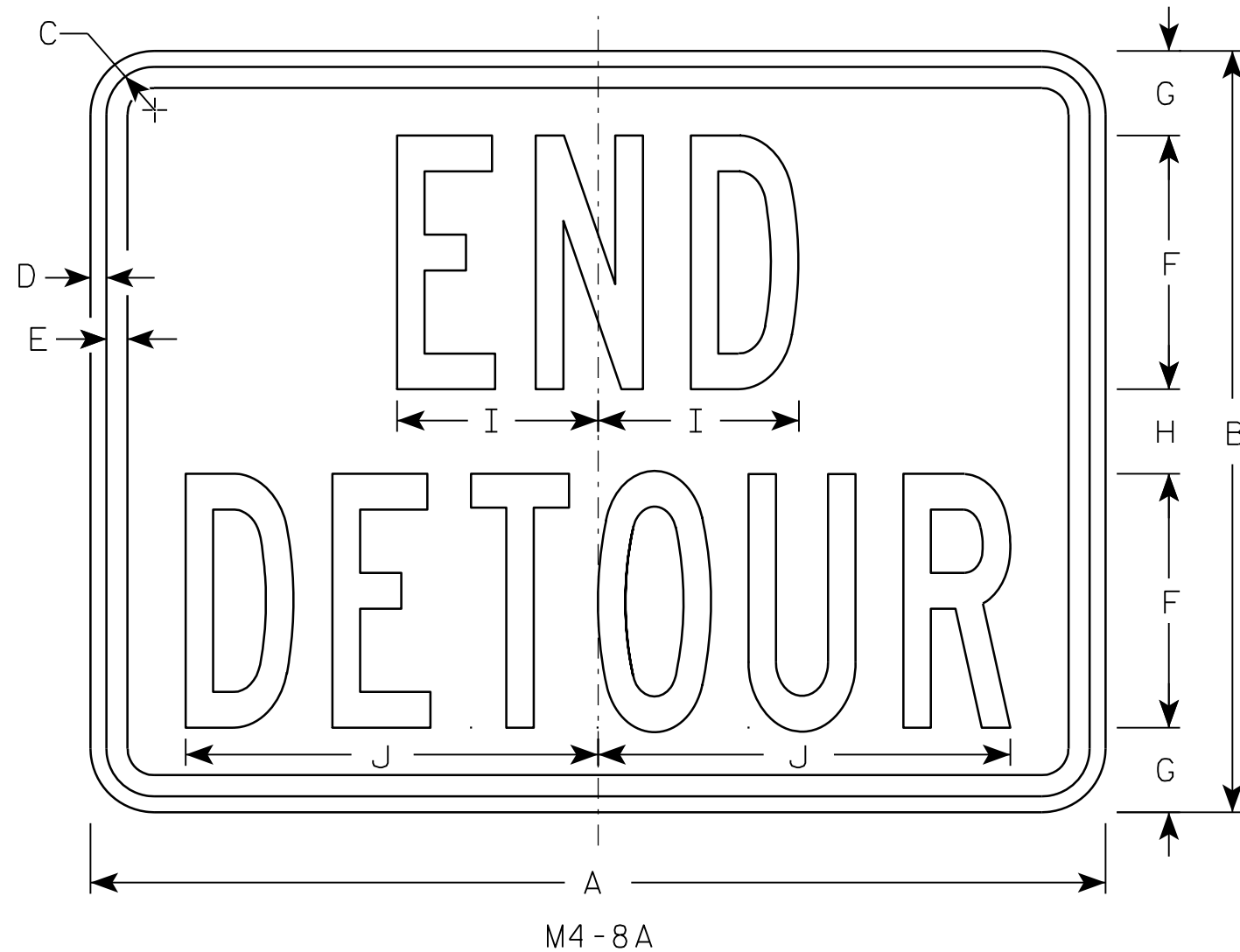
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	18	1 1/8	3/8	1/2	6	2	2	4 3/4	9 3/4																	3.0
3	30	24	1 1/8	3/8	1/2	8	2 1/2	3	6 3/4	13																	5.0
4																											
5																											

STANDARD SIGN  
M4-8A

WISCONSIN DEPT OF TRANSPORTATION

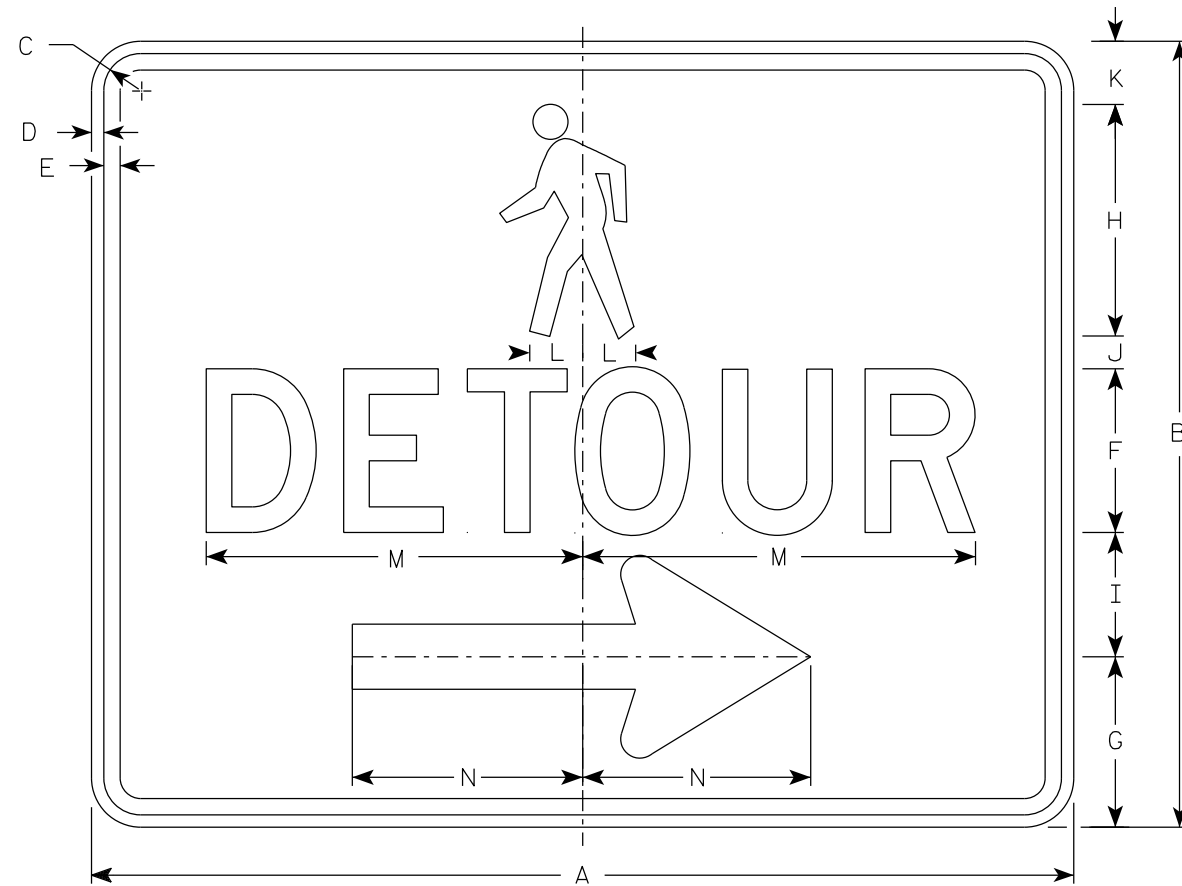
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/9/11 PLATE NO. M4-8A.2

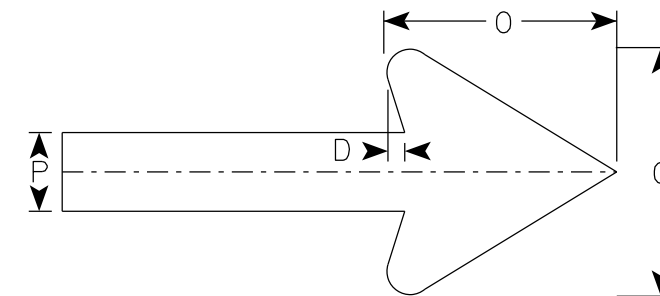
PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

NOTES

1. Sign is Type II-Type F Reflective
2. Color:  
Background - Orange  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M4-9BL is the same as M4-9BR except the arrow is reversed.



M4 - 9BR



Arrow Detail

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	24	1 1/8	3/8	1/2	5	5 1/4	7 1/8	3 3/4	1	1 1/8	1 5/8	11 3/4	7	6	2											5.00
3																											
4																											
5																											

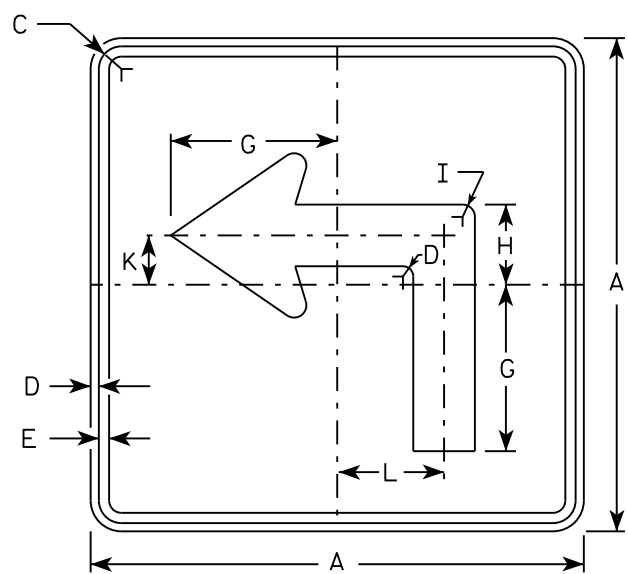
STANDARD SIGN  
M4-9B L&R

WISCONSIN DEPT OF TRANSPORTATION

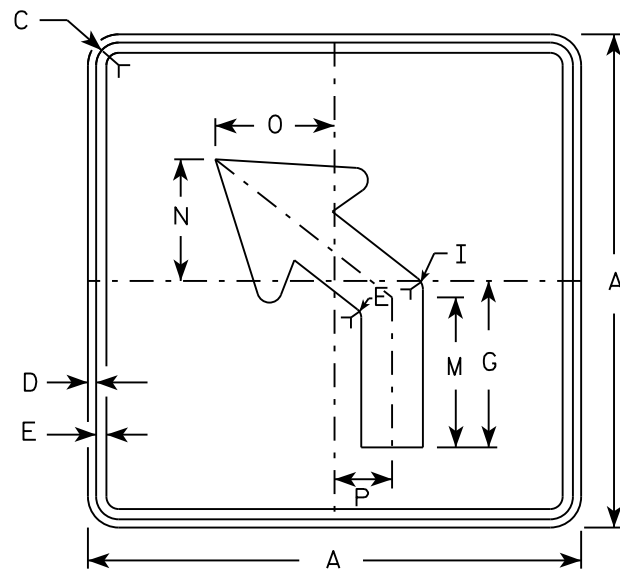
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 7/1/19 PLATE NO. M4-9B.2

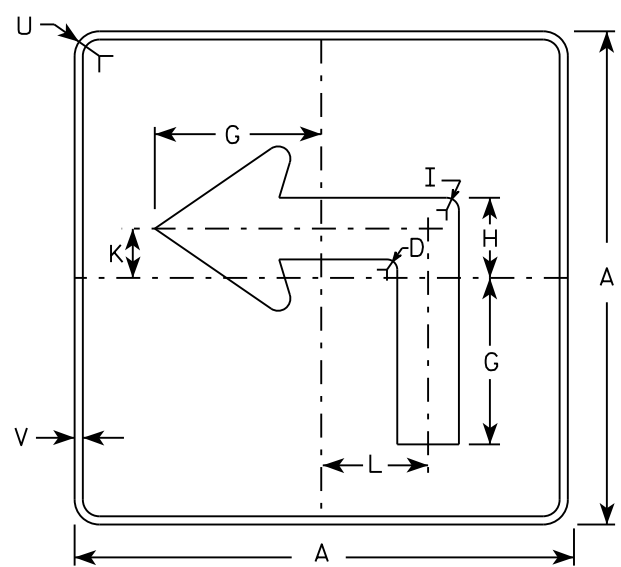




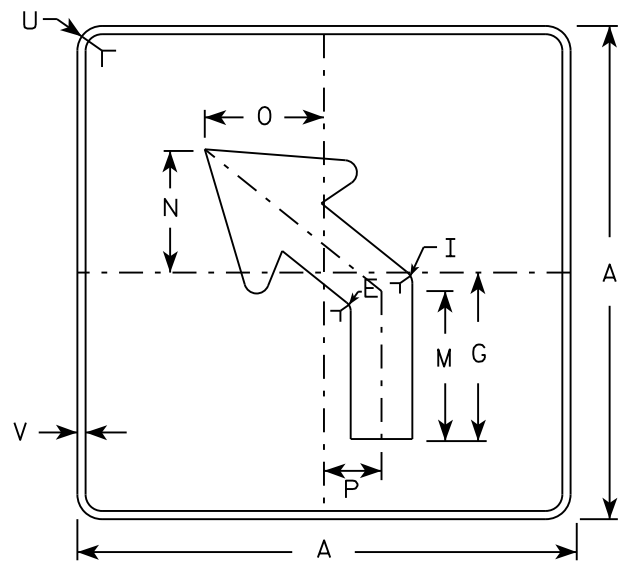
M5-1L  
MM5-1L  
M05-1L  
MP5-1L



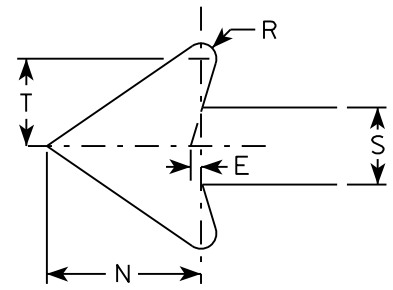
M5-2L  
MM5-2L  
M05-2L  
MP5-2L



MB5-1L  
MK5-1L  
MN5-1L  
MR5-1L



MB5-2L  
MK5-2L  
MN5-2L  
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
  - Background - See note 4
  - Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M5-1 and M5-2 Background - White  
Message - Black
  - MB5-1 and MB5-2 Background - Blue  
Message - White
  - MK5-1 and MK5-2 Background - Green  
Message - White
  - MM5-1 and MM5-2 Background - White  
Message - Green
  - MN5-1 and MN5-2 Background - Brown  
Message - White
  - M05-1 and M05-2 Background - Orange - Type F Reflective  
Message - Black
  - MP5-1 and MP5-2 Background - White - Type H Reflective  
Message - Blue
  - MR5-1 and MR5-2 Background - Brown  
Message - Yellow
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

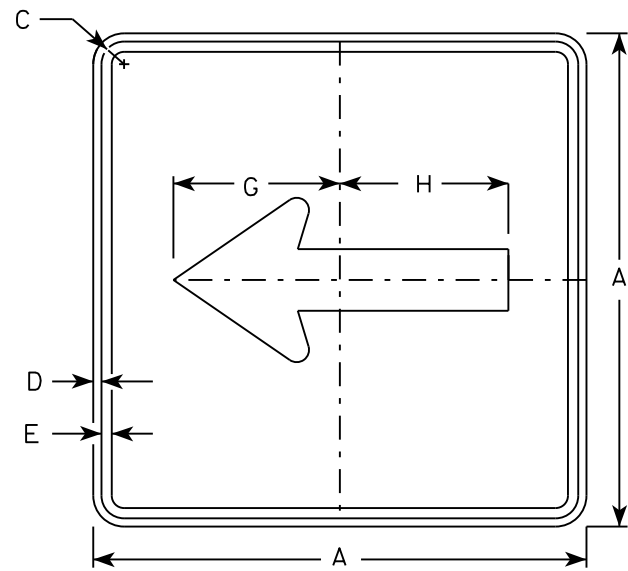
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

STANDARD SIGN  
M5-1 & M5-2

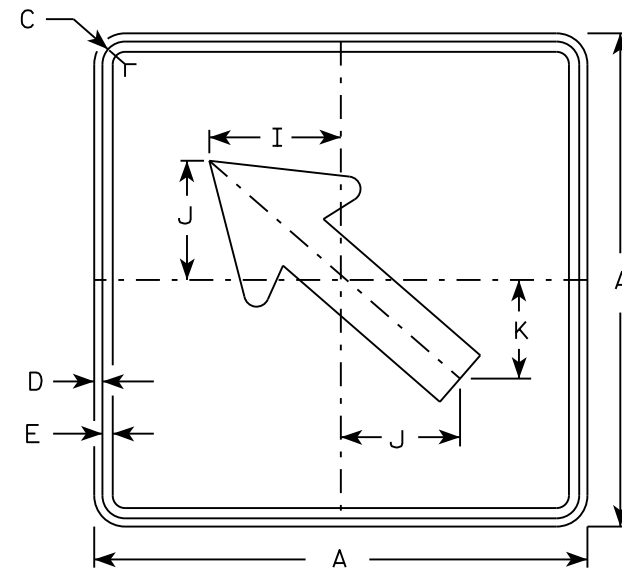
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

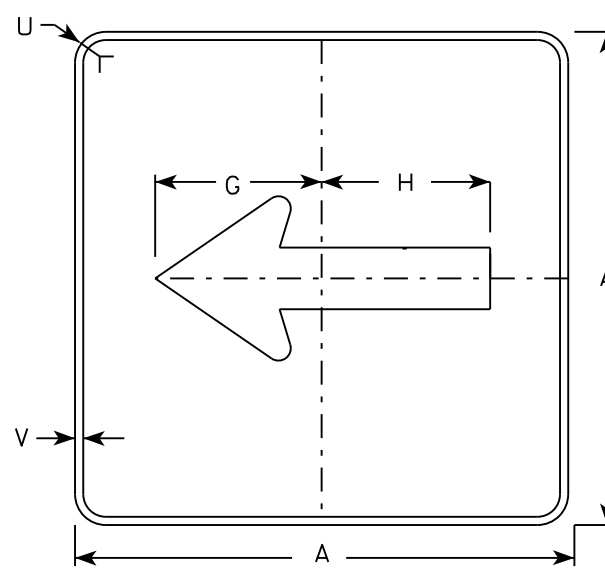
DATE 10/15/15 PLATE NO. M5-1.13



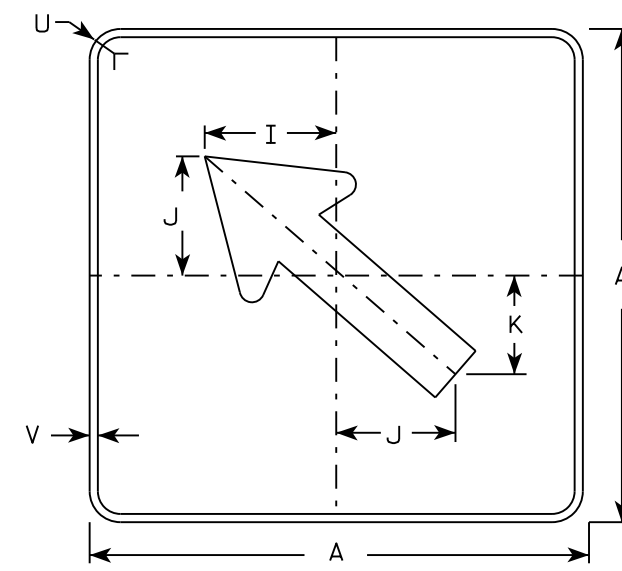
M6-1  
MM6-1  
M06-1  
MP6-1



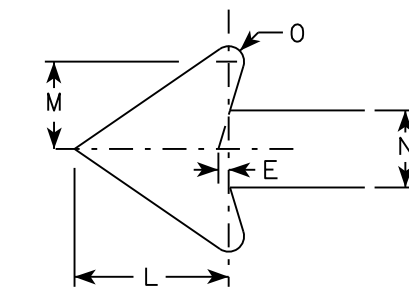
M6-2  
MM6-2  
M06-2  
MP6-2



MB6-1  
MK6-1  
MN6-1  
MR6-1



MB6-2  
MK6-2  
MN6-2  
MR6-2



NOTES

- Signs are Type II - Type H except as Shown
- Color:  
Background - See note 4  
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White  
Message - Black  
MB6-1 and MB6-2 Background - Blue  
Message - White  
MK6-1 and MK6-2 Background - Green  
Message - White  
MM6-1 and MM6-2 Background - White  
Message - Green  
MN6-1 and MN6-2 Background - Brown  
Message - White  
M06-1 and M06-2 Background - Orange - Type F Reflective  
Message - Black  
MP6-1 and MP6-2 Background - White  
Message - Blue  
MR6-1 and MR6-2 Background - Brown  
Message - Yellow

7

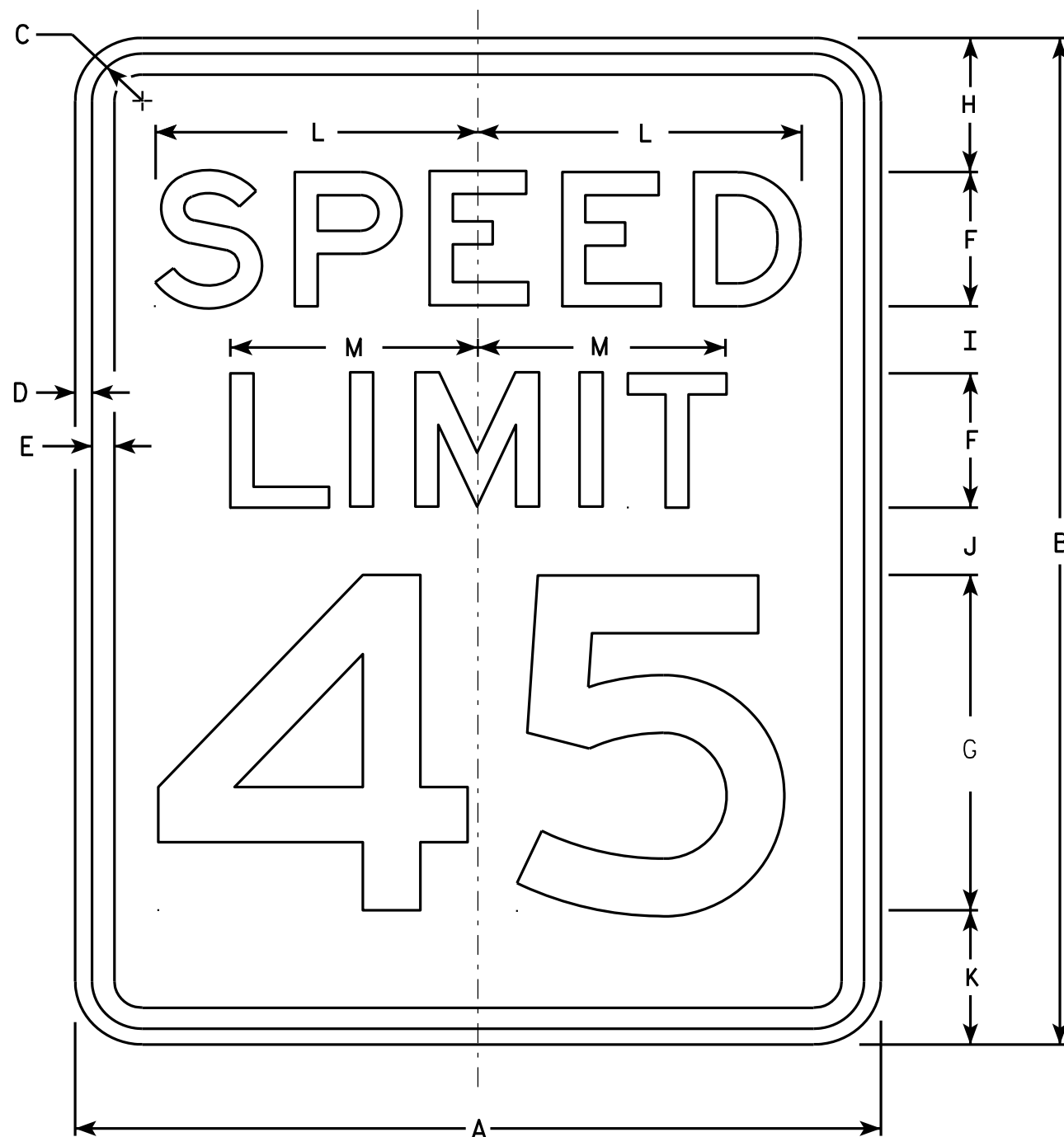
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

STANDARD SIGN  
M6-1 & M6-2  
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



R2-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

STANDARD SIGN  
R2-1

WISCONSIN DEPT OF TRANSPORTATION

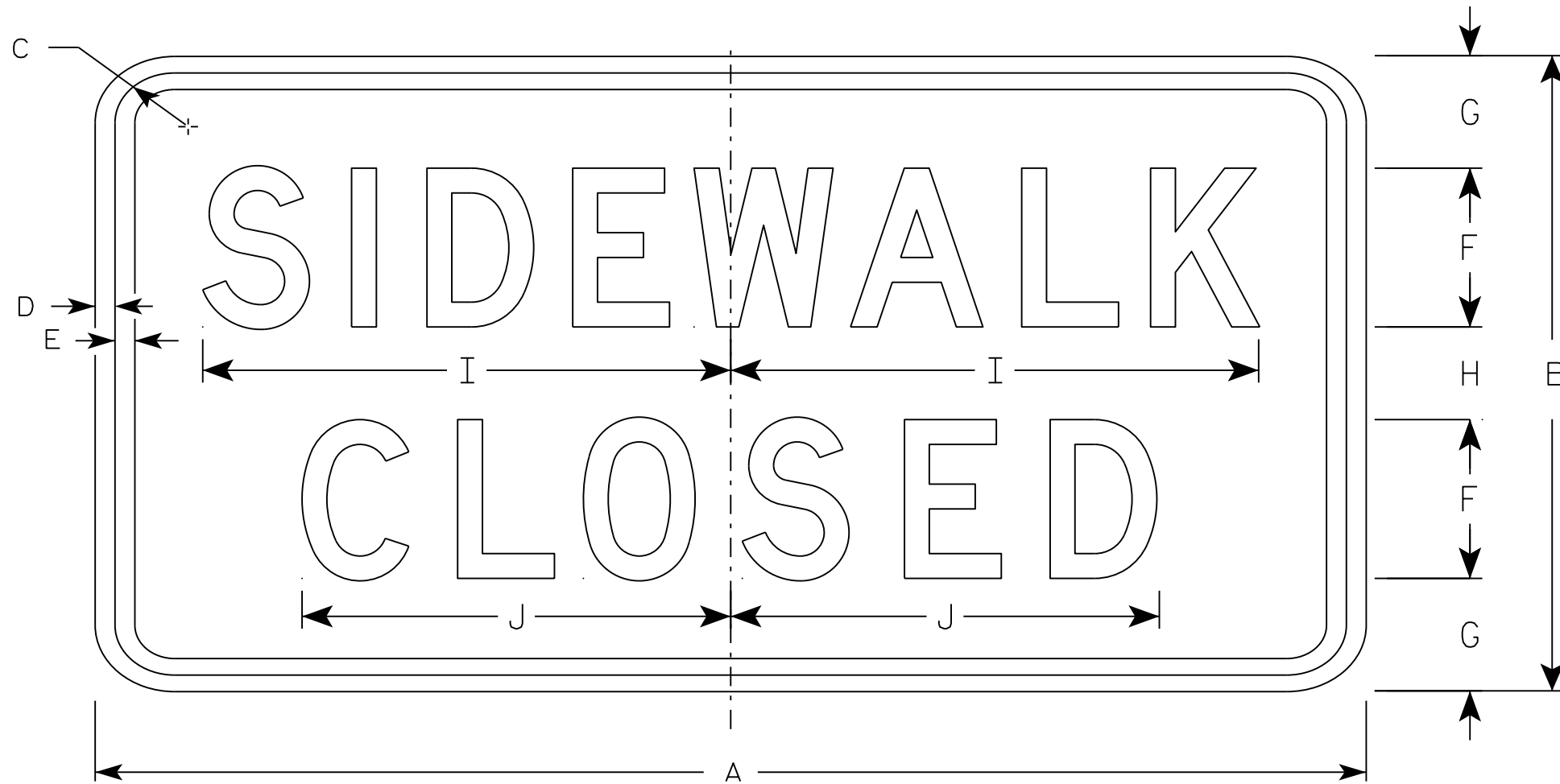
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 5/26/10 PLATE NO. R2-1.13

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Use Size 2 for Sidewalks. Use Size 3 for Paths and Trails.



R9-9

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 3/4	1/2	1/2	3	2 1/8	1 3/4	10	8 1/8																	2.0
2M	24	12	1 3/4	1/2	1/2	3	2 1/8	1 3/4	10	8 1/8																	2.0
3	30	18	1 3/4	1/2	1/2	4	3 1/2	3	12 1/2	10 1/4																	3.75
4																											
5																											

STANDARD SIGN  
R9-9

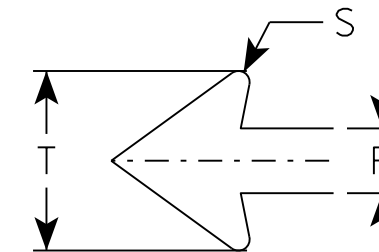
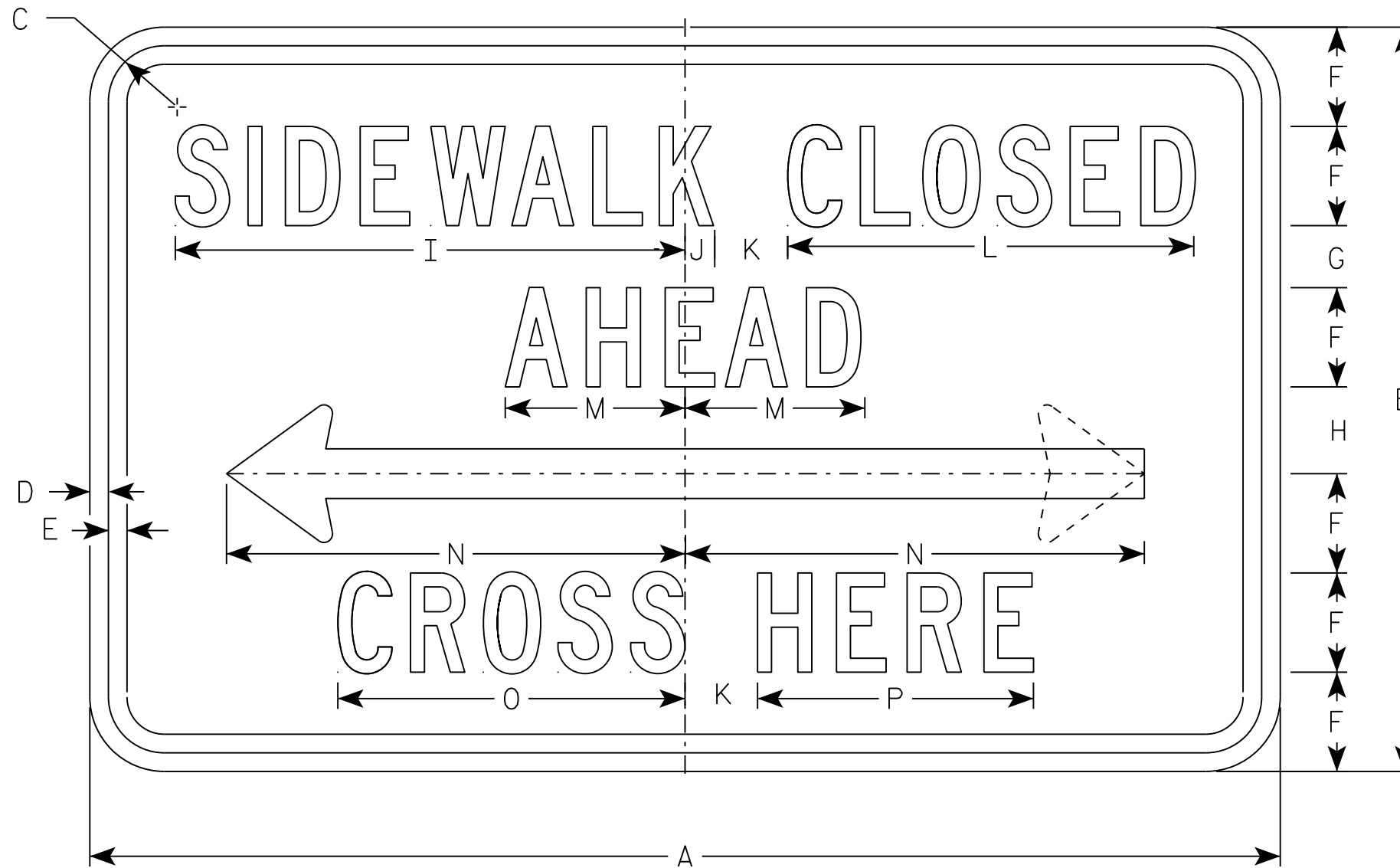
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 8/11/16 PLATE NO. R9-9.6

NOTES

1. Sign is Type II - Type H Reflective
2. Color:  
Background - White  
Message - Black
3. Message Series - C except Size 1 is Series D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Use Size 2 for Sidewalks. Use Size 3 for Paths and Trails.



R9-11

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/8	3/8	3/8	1 1/2	1 1/2	1 1/2	9 3/4	5/8	1 1/2	7 5/8	3 1/2	9 1/4	6 5/8	5 1/8		1	1/8	2 3/4							2.0
2M	24	12	1 1/8	3/8	3/8	1 1/2	1 1/2	1 1/2	9 3/4	5/8	1 1/2	7 5/8	3 1/2	9 1/4	6 5/8	5 1/8		1	1/8	2 3/4							2.0
3	30	15	1 1/8	3/8	1/2	2	1 1/2	1 1/2	13	3/4	2	10 1/4	4 5/8	12 3/8	8 7/8	6 7/8		1 1/4	1/4	3 5/8							3.125
4																											
5																											

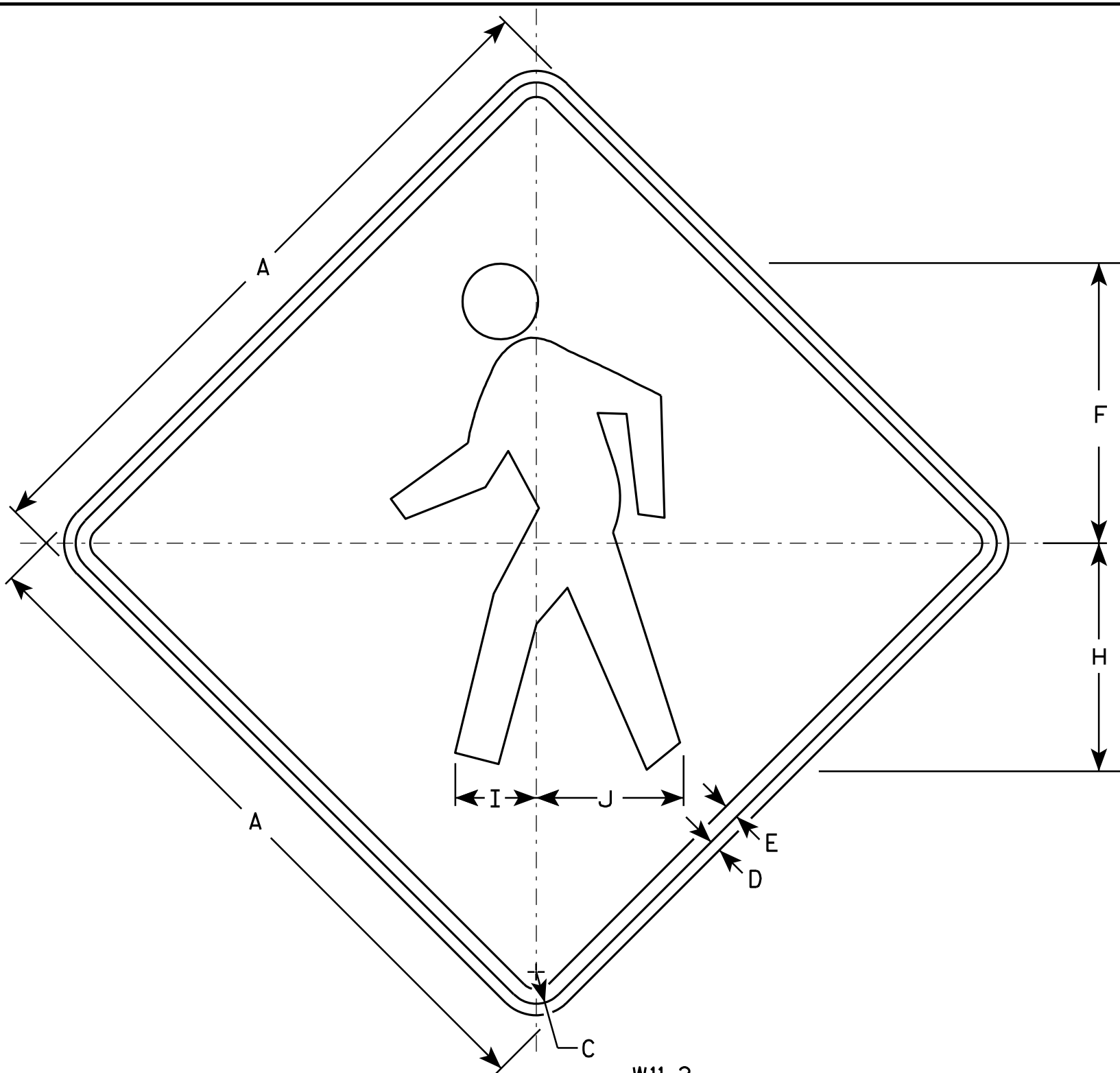
STANDARD SIGN  
R9-11

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/29/16 PLATE NO. R9-11.3

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

W11-2

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	9 3/4		7 7/8	2 7/8	5 1/8																	4.0
2S	30		1 3/8	1/2	5/8	12 1/8		9 7/8	3 1/2	6 3/8																	6.25
2M	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
3	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
4	48		2 1/4	3/4	1	19 3/8		15 3/4	5 5/8	10 1/4																	16.0
5																											

**STANDARD SIGN**  
**W11-2**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*  
For State Traffic Engineer

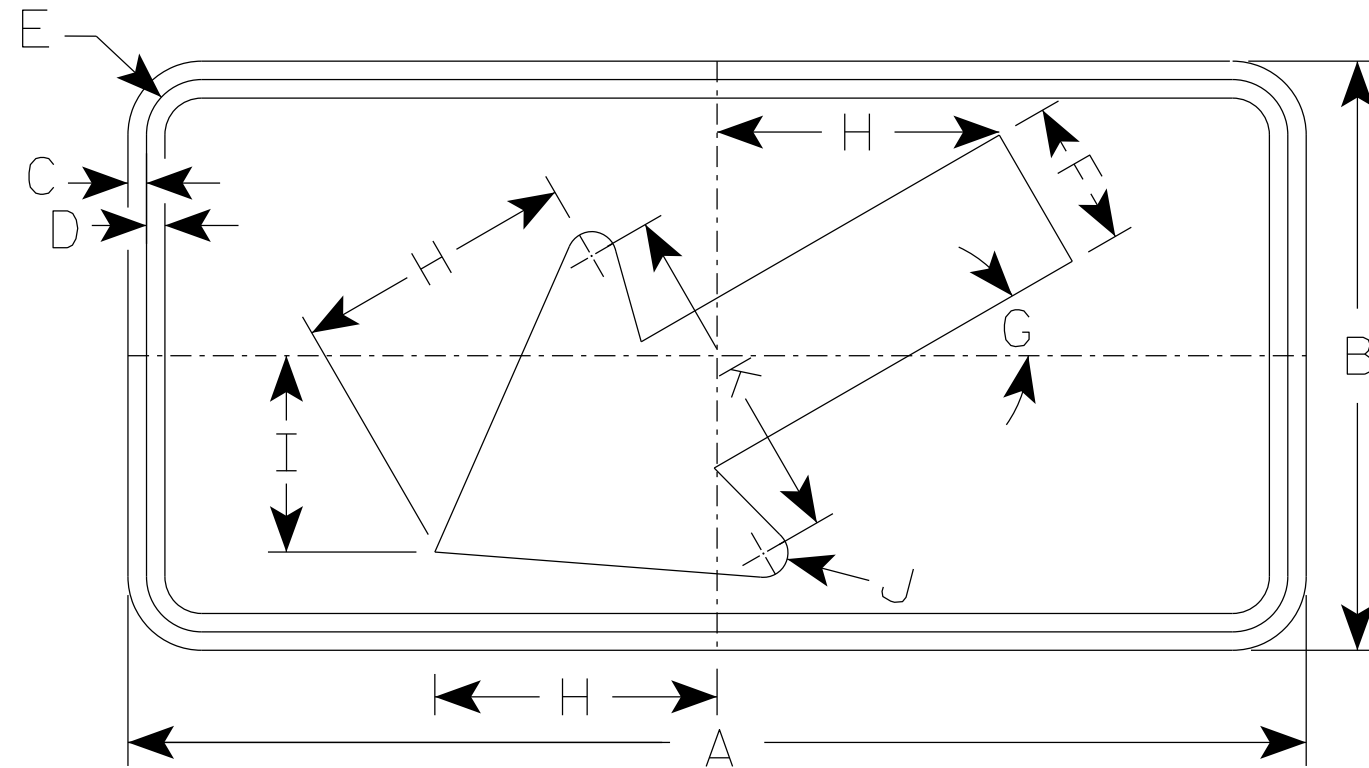
DATE 6/7/10 PLATE NO. W11-2.7

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**



NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
Background - Yellow  
Message - Black
3. W16-7R is the same as W16-L  
except the arrow is reversed along  
the vertical centerline.



W16-7L

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	3/8	3/8	1 1/8	3	30°	5 3/4	4	1/2	7																2.0
2M	30	18	3/8	1/2	1 1/8	4 1/2	30°	8 1/2	6	5/8	10 1/4																3.75
3	30	18	3/8	1/2	1 1/8	4 1/2	30°	8 1/2	6	5/8	10 1/4																3.75
4	48	24	1/2	5/8	1 3/8	6	30°	11 1/2	8	1	14																8.0
5																											

STANDARD SIGN  
W16-7

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*  
for State Traffic Engineer

DATE 7/11/18 PLATE NO. W16-7.6

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - C



W16-9P

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/8	3/8	3/8	5	3 1/2	3 1/8	17 3/4																		2.0
2M	30	18	1 1/8	3/8	1/2	7	5 1/2	2 3/4	24 1/2																		3.75
3	30	18	1 1/8	3/8	1/2	7	3 1/2	2 3/4	24 1/2																		3.75
4	48	24	1 3/8	1/2	5/8	10	7	6 1/8	35 3/4																		8.0
5																											

STANDARD SIGN  
W16-9P

WISCONSIN DEPT OF TRANSPORTATION

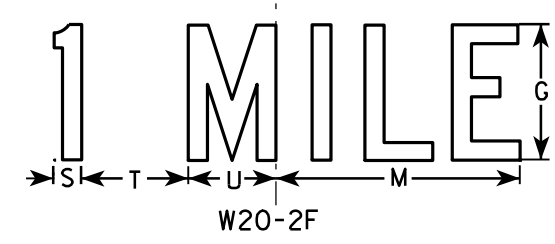
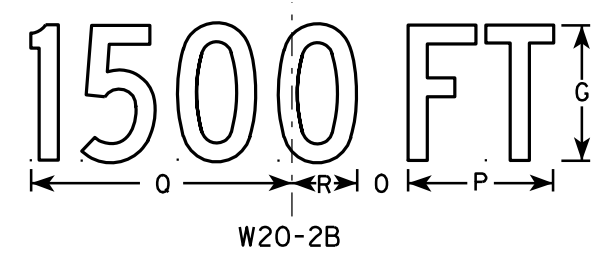
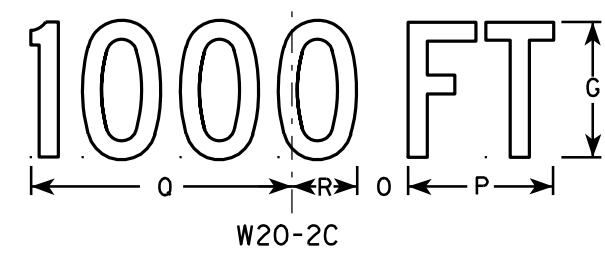
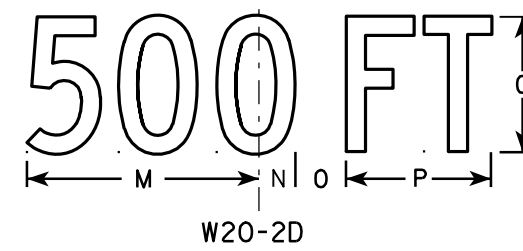
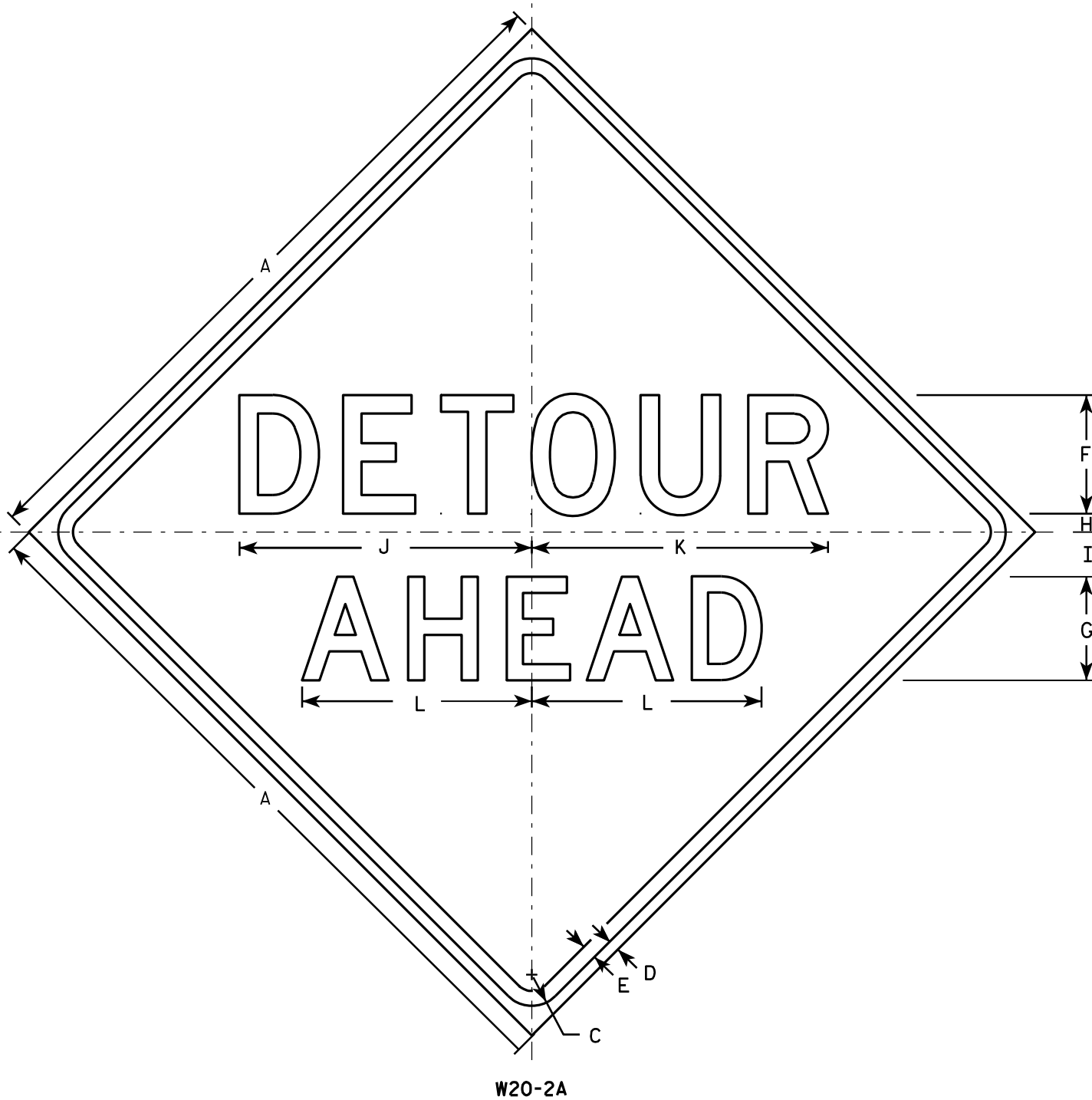
APPROVED *Matthew R. Rauch*  
State Traffic Engineer

DATE 3/7/19 PLATE NO. W16-9P.7

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

7

7



**NOTES**

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series D.  
Line 2 is Series D for AHEAD and Series C for all other distances.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	5	1	2 1/4	14 3/4	15	11 5/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	8	1 3/4	10 3/4			9.0
2S	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
2M	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
3	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
4	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
5	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0

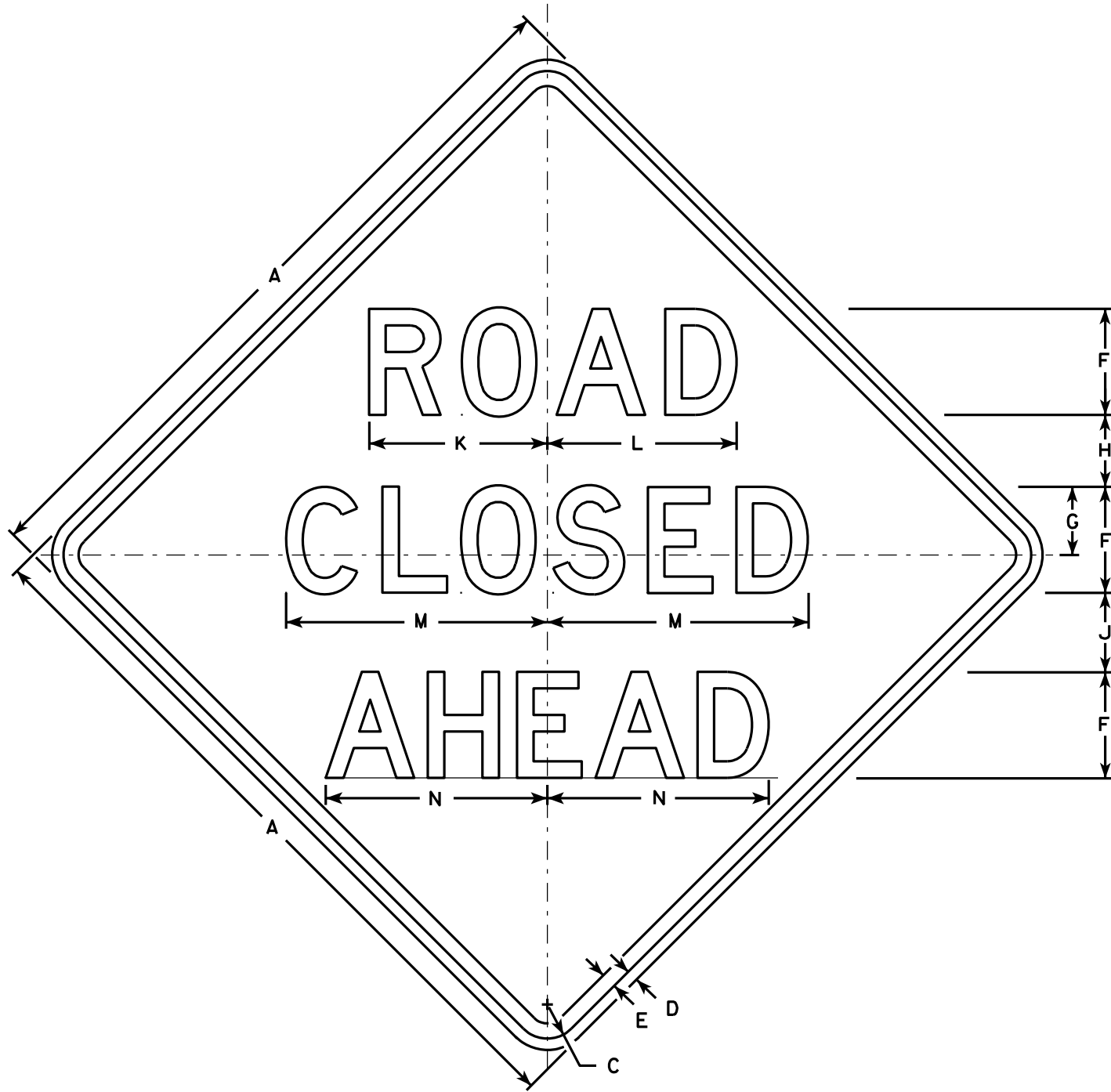
STANDARD SIGN  
W20-2A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

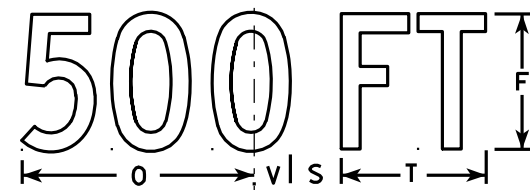
APPROVED *Matthew R. Raub*  
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-2.6

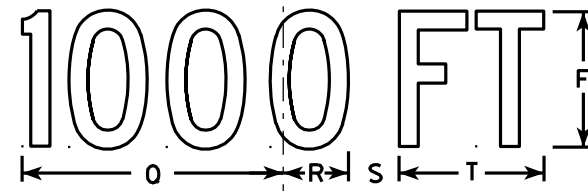
PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E



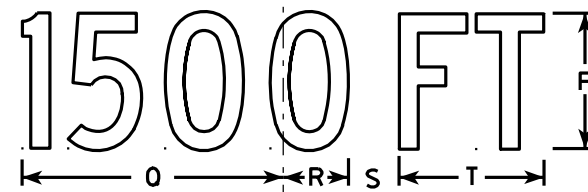
W20-3A



W20-3D



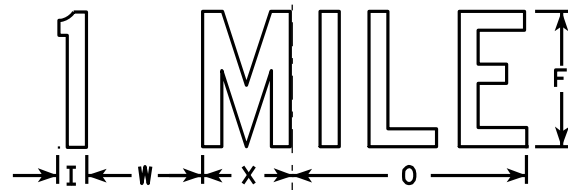
W20-3C



W20-3B



W20-3G



W20-3F

**NOTES**

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.  
Line 3 is Series D for AHEAD and Series C for all other distances.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

**STANDARD SIGN**  
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E

**DESIGN DATA**

**LIVE LOAD:**

DESIGN LOADING: HL-93  
 INVENTORY RATING FACTOR: RF = 1.09  
 OPERATING RATING FACTOR: RF = 1.41  
 WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250(KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

**MATERIAL PROPERTIES:**

CONCRETE MASONRY:  
 SUPERSTRUCTURE  $f'_c = 4,000$  P.S.I.  
 ALL OTHER  $f'_c = 3,500$  P.S.I.

BAR STEEL REINFORCEMENT:  
 GRADE 60  $f_y = 60,000$  P.S.I.

**FOUNDATION DATA**

ABUTMENTS TO BE SUPPORTED ON HP 10X42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS \*\* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 50'-0" LONG. PRE-BORING AND/OR PILE POINTS REQUIRED (AS NOTED).

\*\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

**TRAFFIC VOLUME**

STH 49  
 ADT = 4,900 (2038)  
 R.D.S. = 30 M.P.H.

**HYDRAULIC DATA**

**100 YEAR FREQUENCY**  
 $Q_{100} = 800$  C.F.S.  
 $VEL_{100} = 5.4$  F.P.S.  
 $HW_{100} = EL. 945.91$   
 WATERWAY AREA = 148 SQ. FT.  
 DRAINAGE AREA = 29.5 SQ. MI.  
 ROADWAY OVERTOPPING = N/A  
 SCOUR CRITICAL CODE = 5

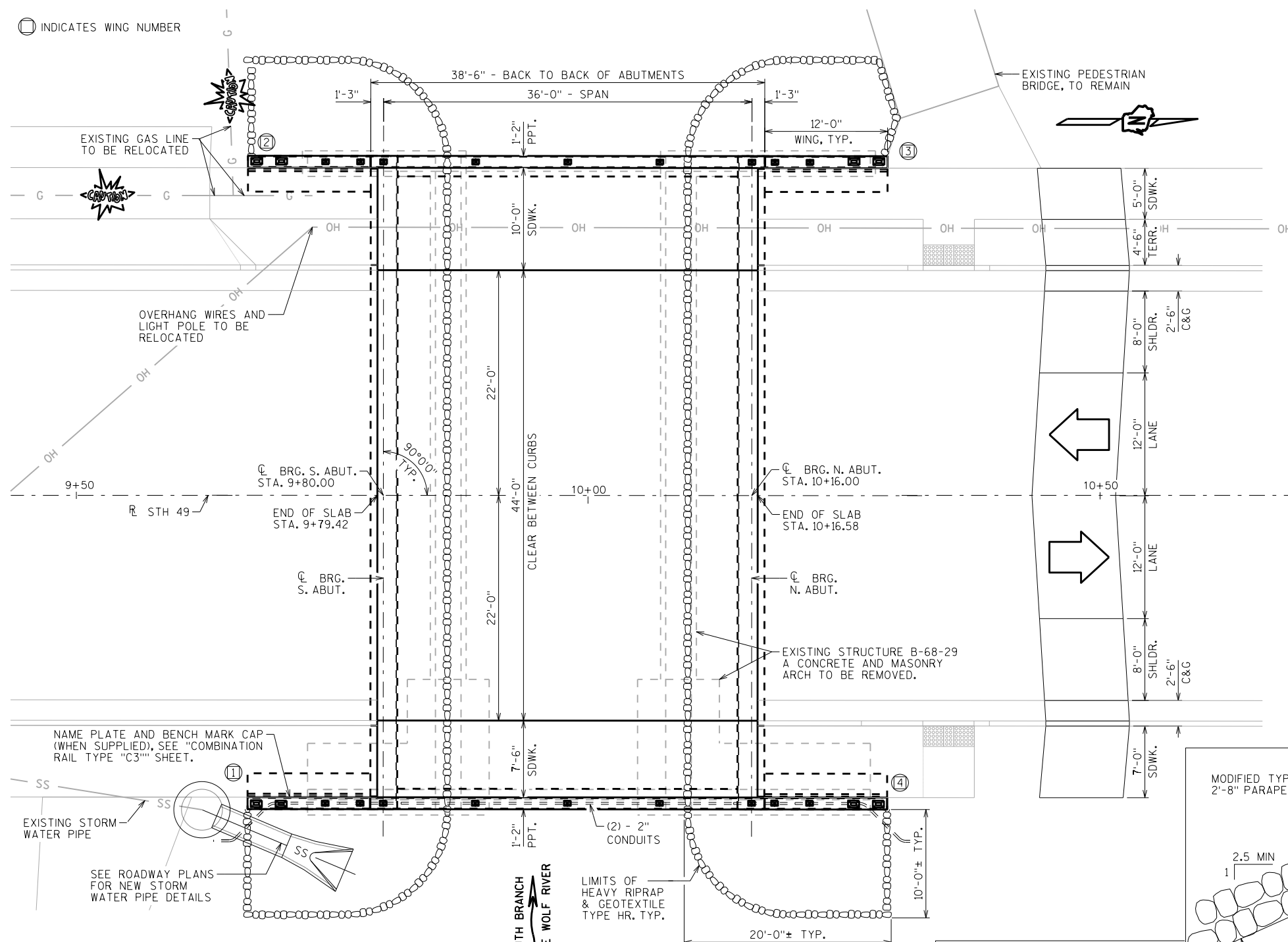
**2 YEAR FREQUENCY**

$Q_2 = 290$  C.F.S.  
 $VEL_2 = 3.7$  F.P.S.  
 $HW_2 = EL. 943.57$

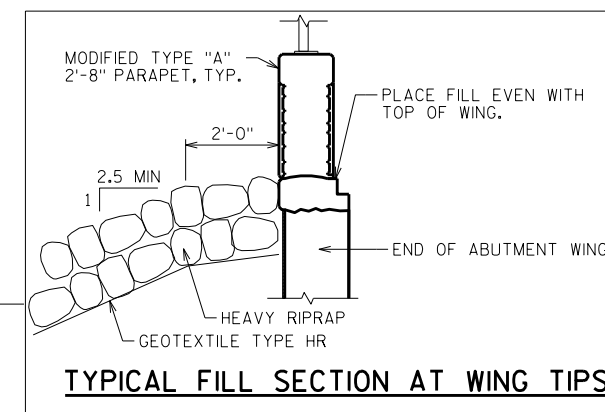
**STRUCTURE DESIGN CONTACTS:**

EMILY KUEHNE (608) 266-5089  
 AARON BONK (608) 261-0261

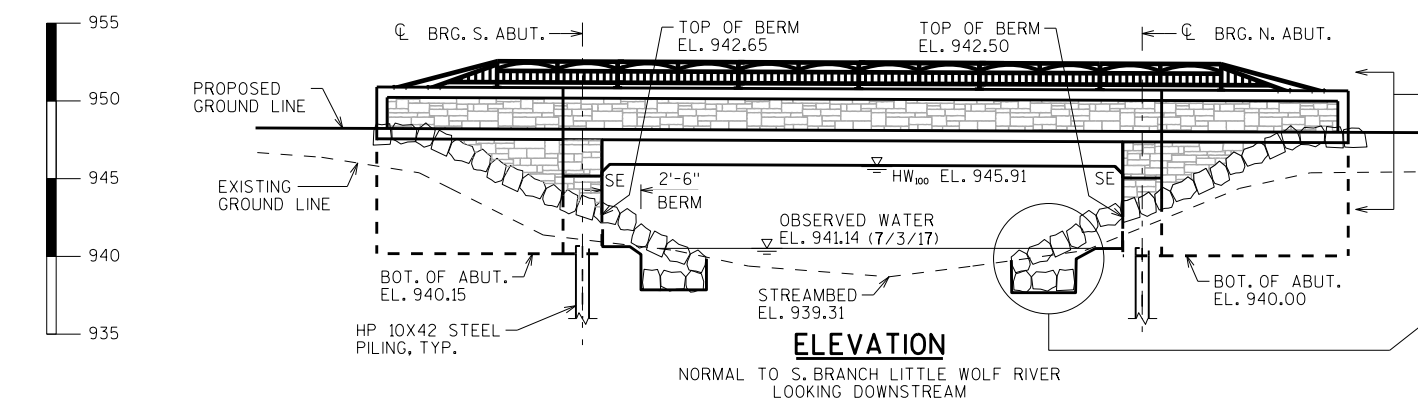
Ⓢ INDICATES WING NUMBER



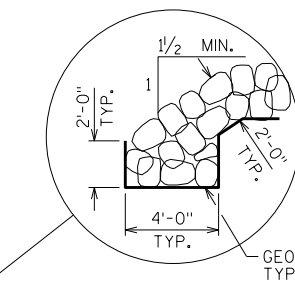
**PLAN**  
 1 SPAN - SLAB BRIDGE



**TYPICAL FILL SECTION AT WING TIPS**



**ELEVATION**  
 NORMAL TO S. BRANCH LITTLE WOLF RIVER  
 LOOKING DOWNSTREAM



**TOE OF SLOPE DETAIL**

**LIST OF DRAWINGS**

1. GENERAL PLAN
2. CROSS SECTION AND QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. ABUT. DIAPH. REINFORCEMENT DETAILS
10. SUPERSTRUCTURE DETAILS
11. COMBINATION RAIL TYPE "C3"
12. COMBINATION RAIL TYPE "C3" DETAILS
13. PARAPET "A" ELECTRICAL WORK (EAST PPT. ONLY)
14. AESTHETIC DETAILS
15. ALTERNATE CONSTRUCTION JOINT

NO.	DATE	REVISION	BY

**BUREAU OF STRUCTURES**

ACCEPTED *William C. Dehner* 10/23/19  
 CHIEF STRUCTURES DESIGN ENGINEER DATE

**STRUCTURE B-68-133**

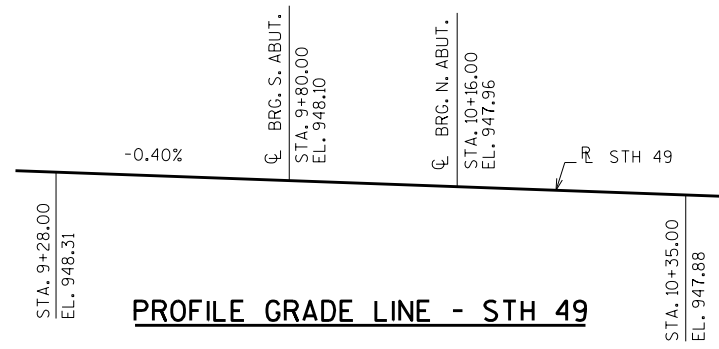
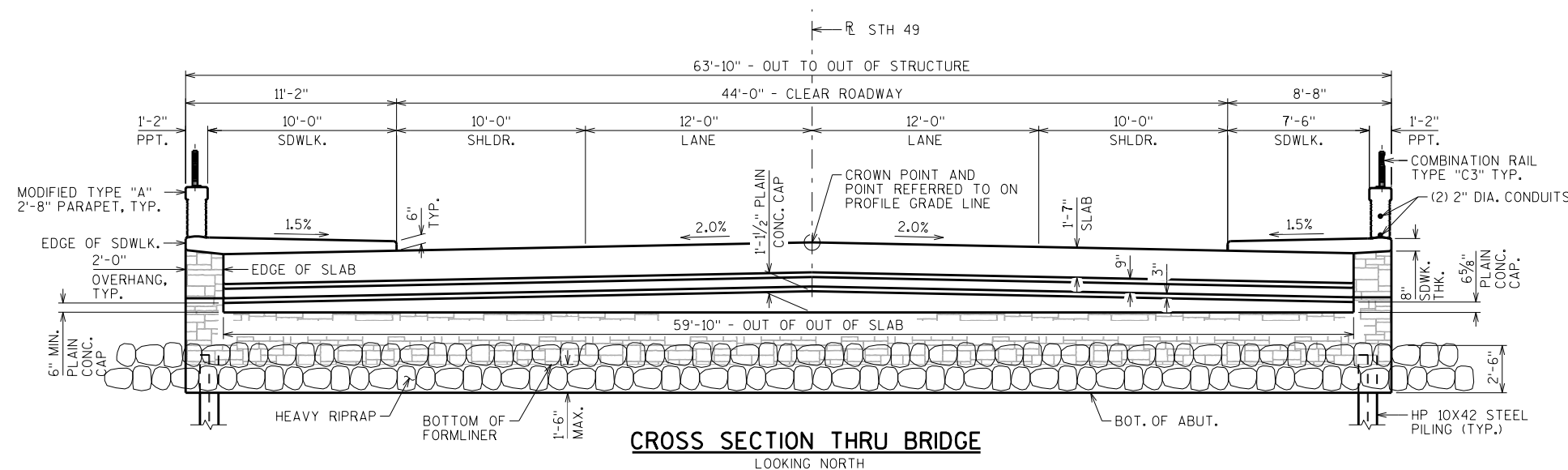
STH 49 OVER S. BRANCH LITTLE WOLF RIVER

COUNTY WAUPACA VILLAGE IOLA

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS

DESIGNED BY EMK DESIGNED CK'D. JJS DRAWN BY DDS/EMK PLANS CK'D. EMK

**GENERAL PLAN** SHEET 1 OF 15

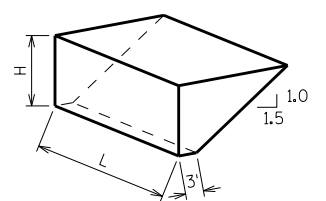


**GENERAL NOTES**

- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
- THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
- THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES B-68-133" SHALL BE THE EXISTING GROUNDLINE.
- AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.
- EXCAVATION BELOW THE ABUTMENT AND USE OF ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
- THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.
- PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE EXPOSED TOP OF SLAB AND SIDEWALKS, INSIDE FACE OF PARAPET NOT COVERED BY STAIN, TOP OF PARAPET, AND TO THE VERTICAL AND HORIZONTAL SURFACES OF THE PAVING NOTCHES AT ABUTMENT DIAPHRAGMS AND WINGS.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE "HR" TO THE EXTENT SHOWN ON SHEET 1 AND THE ABUTMENT DETAILS.
- SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.
- AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.
- CONCRETE STAINING AND ARCHITECTURAL SURFACE TREATMENT REQUIRED ON BRIDGE. SEE "AESTHETIC DETAILS" SHEET FOR DETAILS AND LIMITS.
- ARCHITECTURAL SURFACE TREATMENT TO BE CUSTOM ROCK FORMLINER MINNEHAHA BLEND #12010-R.5 OR EQUIVALENT.
- STAIN ALL ARCHITECTURAL SURFACE TREATMENT AREAS TO RESEMBLE WEATHERED LIMESTONE AND MATCH HEAVY RIPRAP AS APPROVED BY THE ENGINEER. WORK SHALL BE PAID FOR AS "CONCRETE STAINING MULTI-COLOR B-68-133."
- ALL RAILINGS, POSTS AND ASSOCIATED HARDWARE SHALL BE PAINTED BLACK (AMS STANDARD COLOR NO. 27038), IF REQUIRED, TOUCH-UP PAINTING IS TO BE DONE AFTER INSTALLATION IS COMPLETE TO THE SATISFACTION OF THE ENGINEER AT NO ADDITIONAL COST. WORK SHALL BE PAID FOR UNDER "RAILING STEEL TYPE C3".

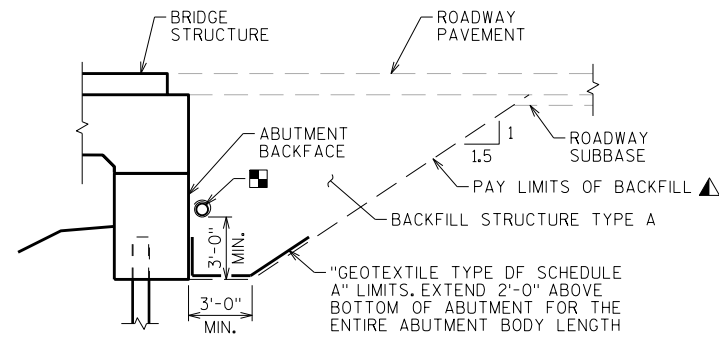
**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER.	SOUTH ABUT.	NORTH ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 10+00	LS	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-68-133	LS	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	---	252	252	504
502.0100	CONCRETE MASONRY BRIDGES	CY	172	54	54	280
502.3200	PROTECTIVE SURFACE TREATMENT	SY	296	7	7	310
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	---	3,860	3,860	7,720
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	34,820	2,280	2,290	39,390
513.7016	RAILING STEEL TYPE C3	LF	125	---	---	125
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	---	17	17	34
517.1015.S	CONCRETE STAINING MULTI-COLOR B-68-133	SF	350	344	344	1,038
517.1050.S	ARCHITECTURAL SURFACE TREATMENT B-68-133	SF	350	344	344	1,038
550.0500	PILE POINTS	EACH	---	9	9	18
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	---	450	450	900
606.0300	RIPRAP HEAVY	CY	---	62	62	124
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	---	101	101	202
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	---	57	57	114
645.0120	GEOTEXTILE TYPE HR	SY	---	89	89	178
652.0125	CONDUIT RIGID METALLIC 2-INCH	LF	12	6	6	24
652.0225	CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH	LF	70	35	35	140
653.0222	JUNCTION BOXES 18X12X6-INCH	EACH	1	---	---	1
	NON-BID ITEMS					
	FILLER	SIZE				1/2", 3/4"



**ABUTMENT BACKFILL DIAGRAM FOR WINGS PARALLEL TO ROADWAY**

L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)  
 H = AVERAGE ABUTMENT FILL HEIGHT (FT)  
 EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)  
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$   
 $V_{CY} = V_{CF} (EF) / 27$   
 $V_{TON} = V_{CY} (2.0)$



**TYPICAL SECTION THRU ABUTMENT**

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6 INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
		DRAWN BY	PLANS CK'D.
		DDS	EMK
<b>CROSS SECTION AND QUANTITIES</b>			SHEET 2

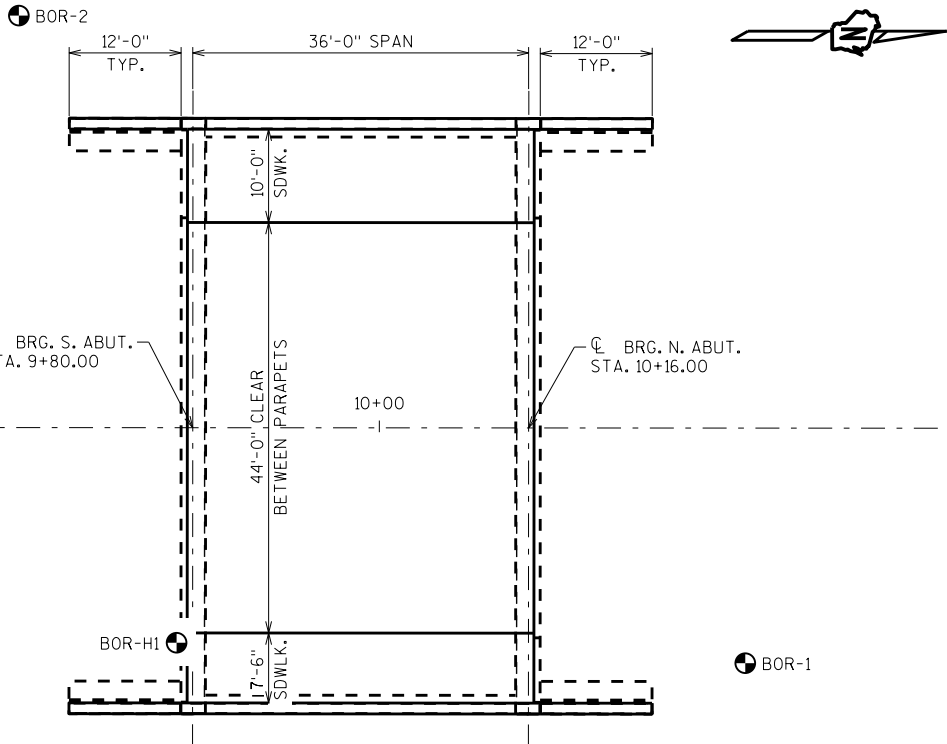
8

8



BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	2/27/2019	397210	524998
2	2/28/2019	397119	524947
H1	7/29/1969	397150	525009

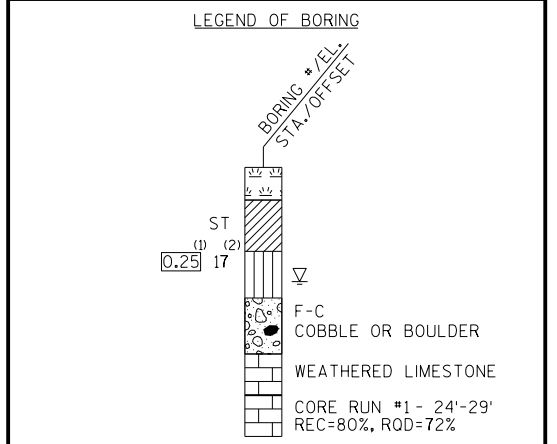
BORINGS COMPLETED BY: WISDOT  
 REPORT COMPLETED BY: WISDOT  
 ALL COORDINATES REFERENCED TO WCCS NAD 83(91) WAUPACA COUNTY  
 COORDINATES COLLECTED USING NON-SURVEY GRADE EQUIPMENT



STATE PROJECT NUMBER  
**6270-00-74**

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

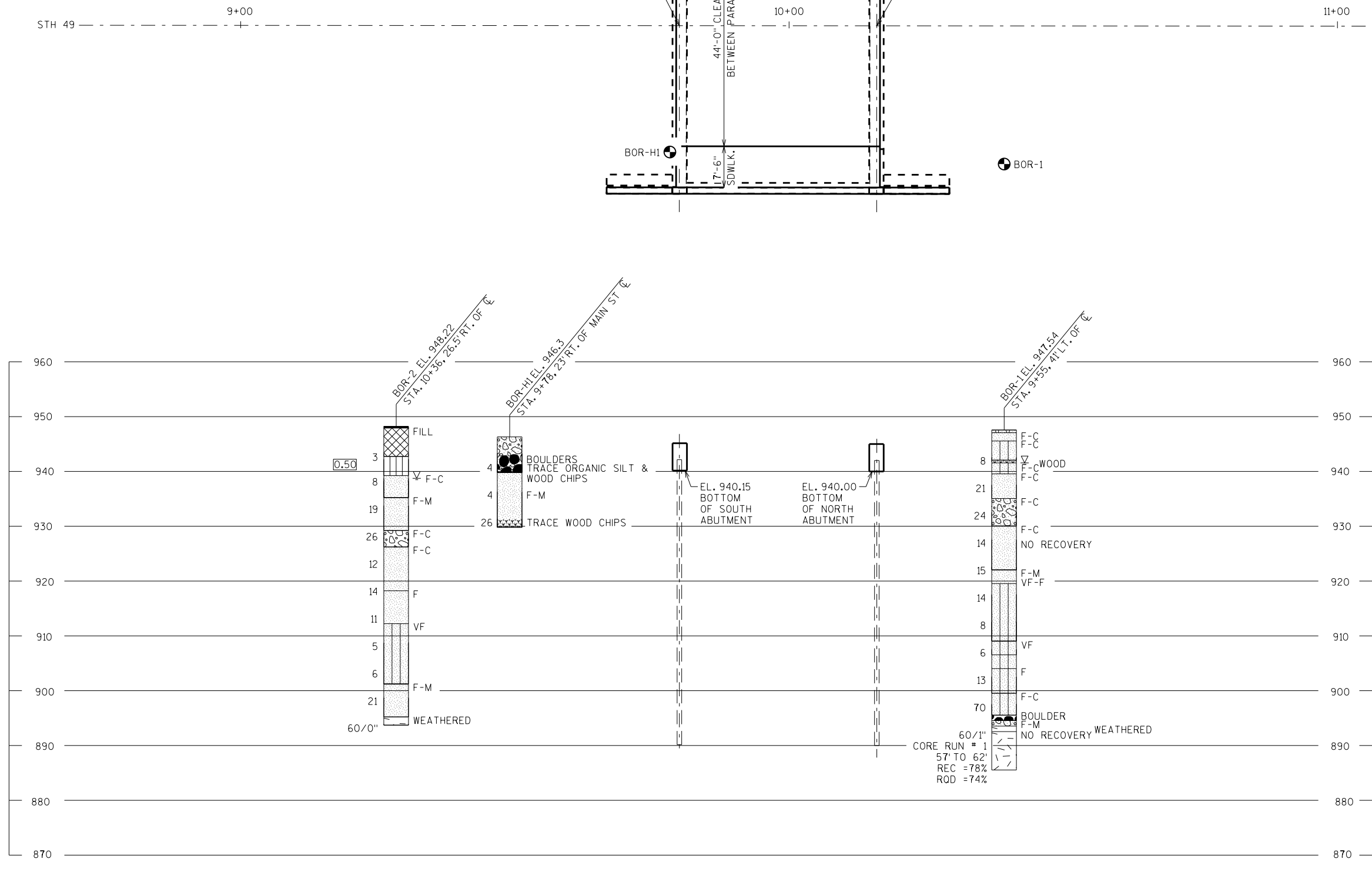
▽ AT TIME OF DRILLING  
 ▽ END OF DRILLING  
 ▽ AFTER DRILLING

ABBREVIATIONS  
 F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY DDS/TLP		PLANS CK'D. EMK	
<b>SUBSURFACE EXPLORATION</b>			SHEET 3

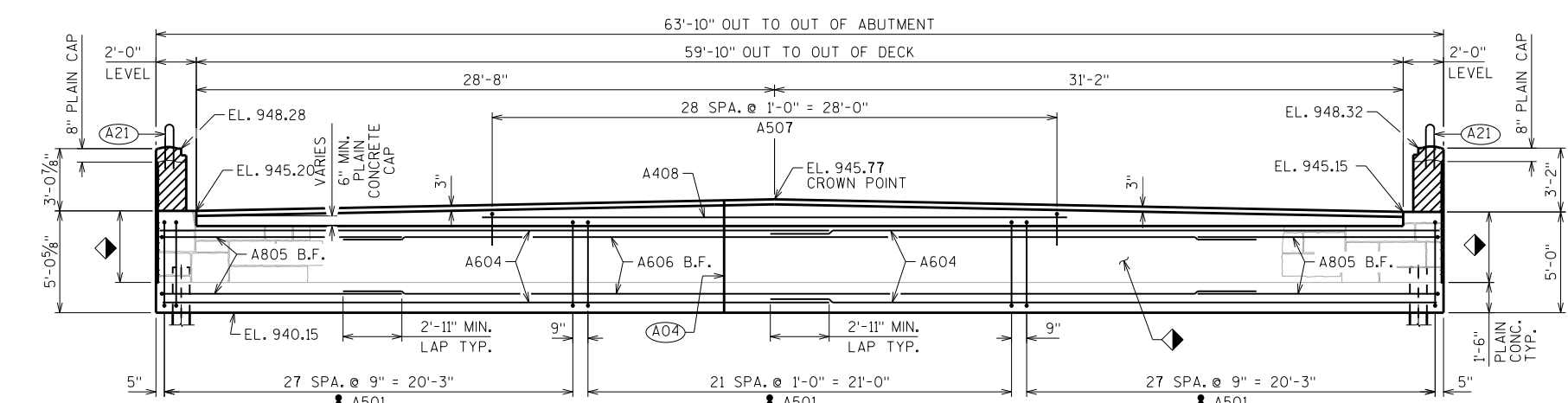


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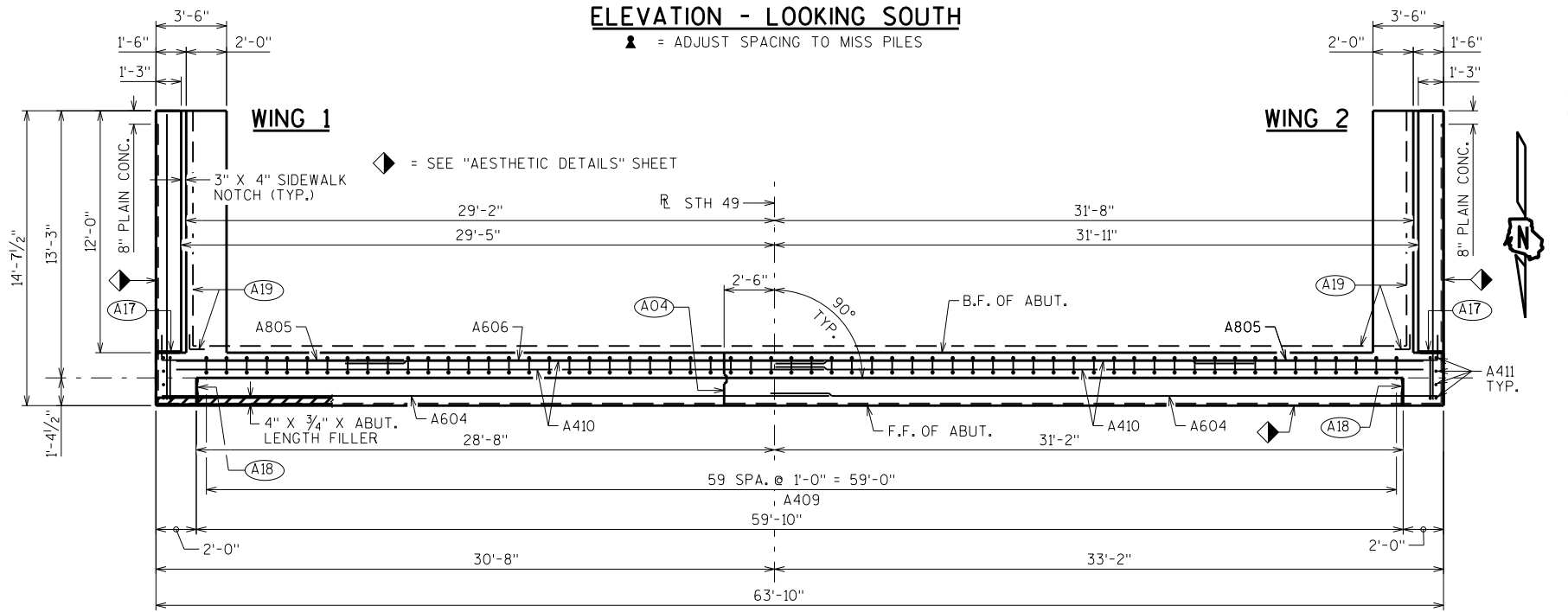
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SCALE = 10.00

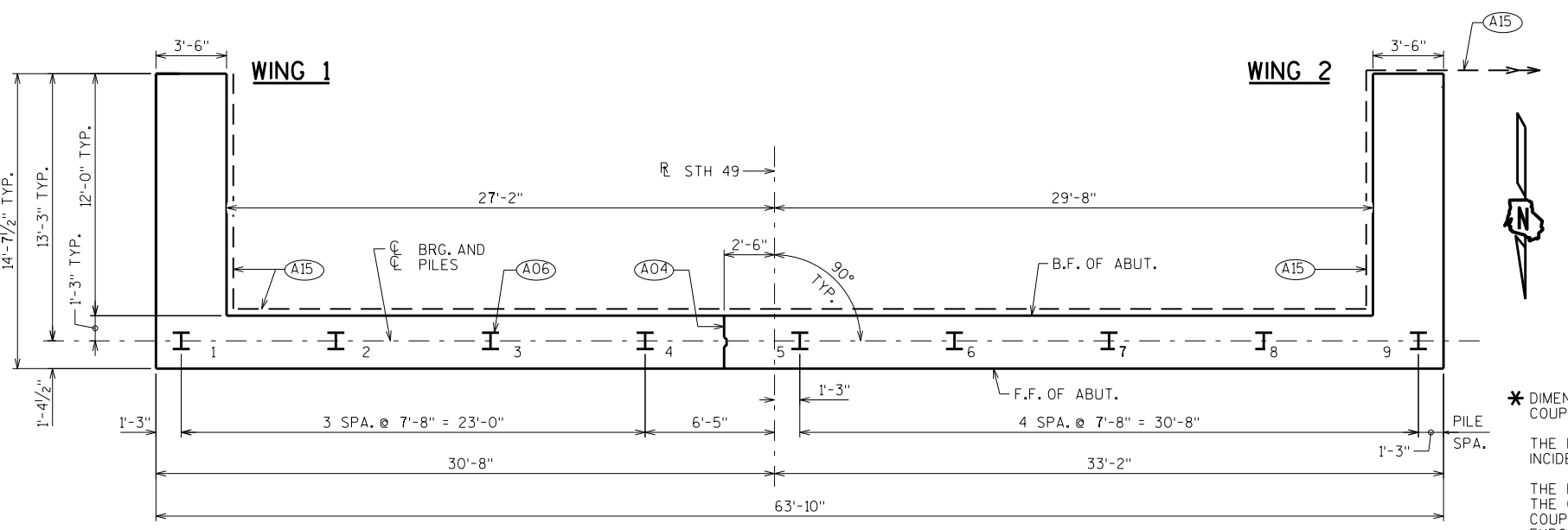
STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".



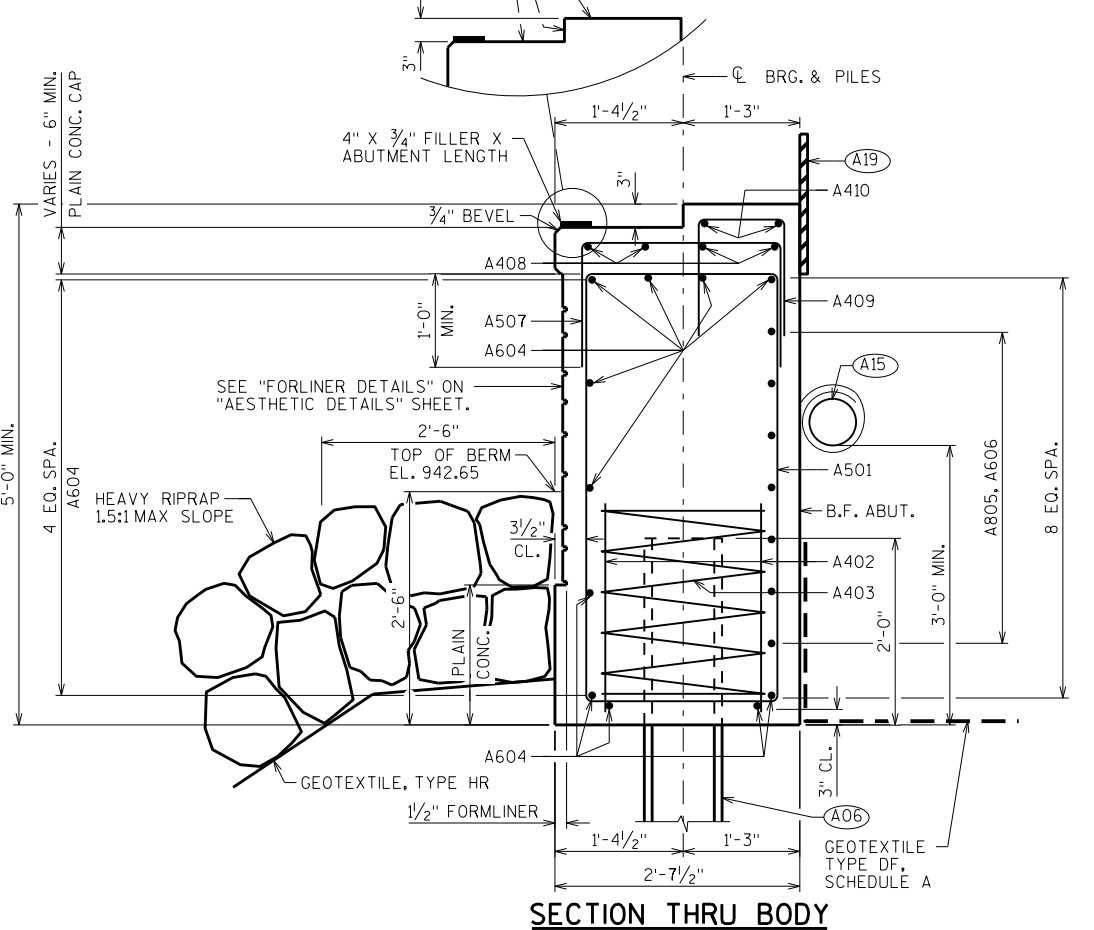
**ELEVATION - LOOKING SOUTH**  
▲ = ADJUST SPACING TO MISS PILES



**PLAN**

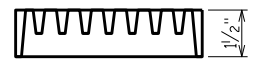
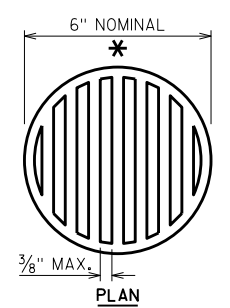


**PILE PLAN**



**SECTION THRU BODY**

- (A04) VERT. CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 X 8. 3/4" "V" GROOVE @ THE FRONT FACE AND 18" RMW @ BACKFACE. FOR OPTIONAL DETAILS SEE "ALTERNATE CONSTRUCTION JOINT" SHEET.
- (A06) SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING, ESTIMATED 50'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE. PILE POINTS REQUIRED.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQ'D.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH); SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A18) 3/4" CORK FILLER UP VERTICAL NOTCH FACES.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A21) FOR PPT. BARS & DIMENSIONS SEE PARAPET SHEET.



**RODENT SHIELD DETAIL**

\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

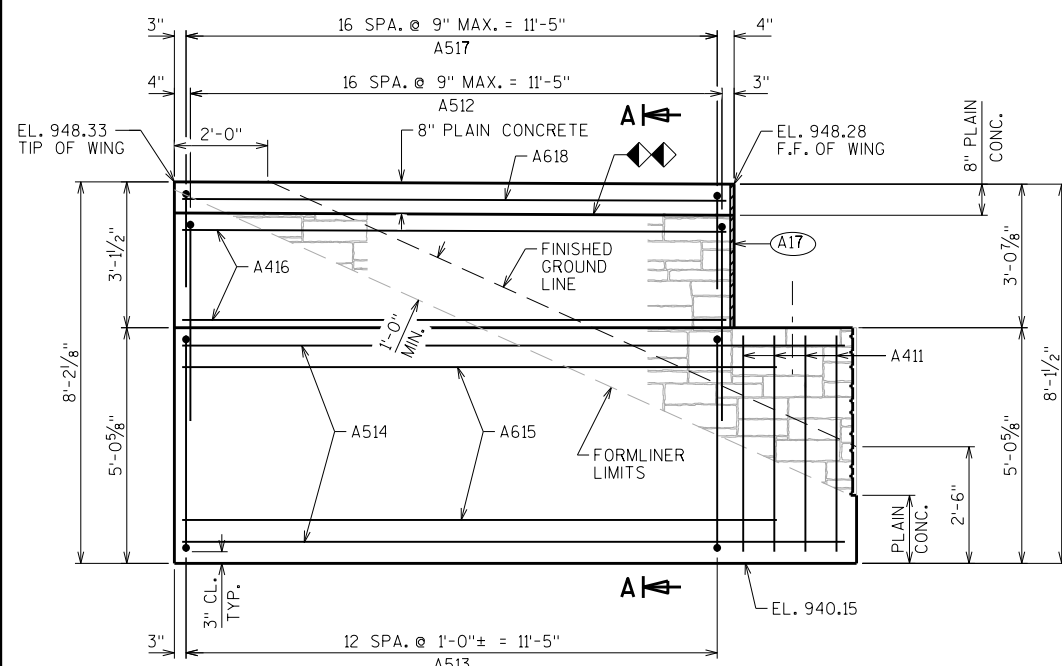
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. EMK
<b>SOUTH ABUTMENT</b>			SHEET 4

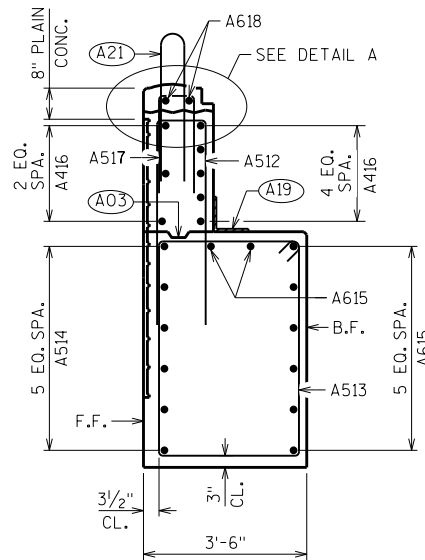
**BILL OF BARS**

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

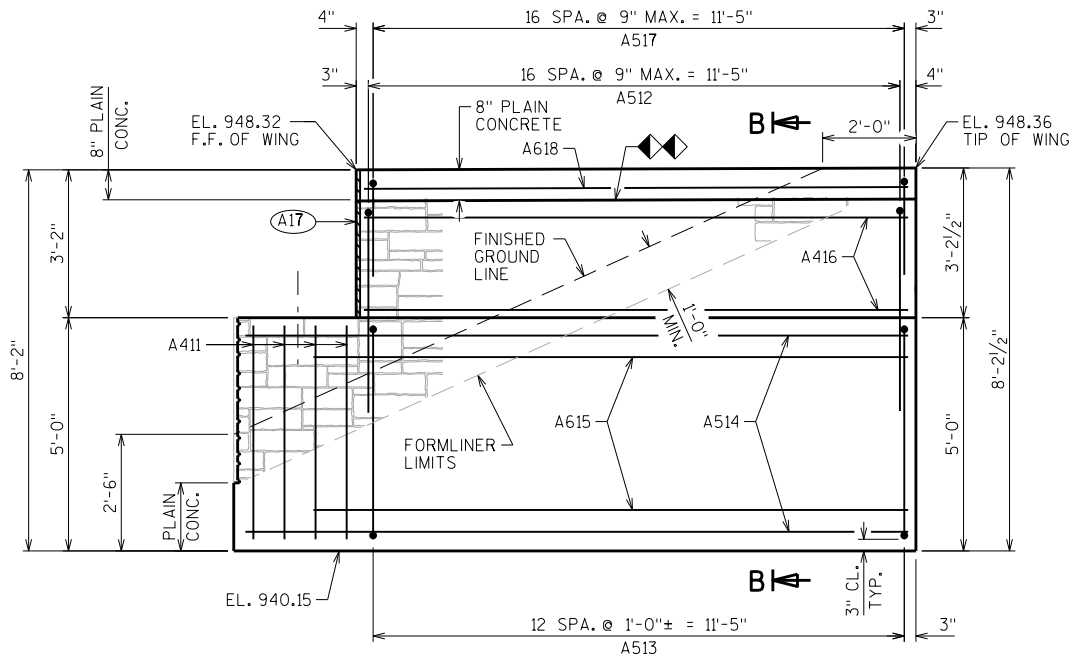
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		78	13'-8"	X		BODY - STIRRUP
A402		18	2'-3"			PILE - VERT. - 2 PER BODY PILE
A403		9	28'-0"	X		PILE - VERT. - 1 PER BODY PILE
A604		22	33'-3"			BODY - HORIZ.
A805		14	13'-2"	X		BODY - HORIZ. - B.F.
A606		7	45'-4"			BODY - HORIZ. - B.F.
A507		29	5'-5"	X		BODY - VERT. - TOP
A408		4	29'-0"			BODY - HORIZ. - TOP
A409		60	3'-5"	X		BODY - VERT.
A410		4	32'-2"			BODY - HORIZ.
A411		8	4'-7"			BODY - VERT. - ENDS OF ABUT.
A512	X	34	9'-5"	X		WINGS 1&2 - VERT.
A513	X	26	15'-10"	X		WINGS 1&2 - STIRRUPS
A514	X	12	14'-2"			WINGS 1&2 - HORIZ. - F.F.
A615	X	16	13'-11"	X		WINGS 1&2 - HORIZ.
A416	X	16	11'-8"			WINGS 1&2 - HORIZ.
A517	X	34	4'-8"	X		WINGS 1&2 - VERT. - TOP
A618	X	4	11'-8"			WINGS 1&2 - HORIZ. - TOP



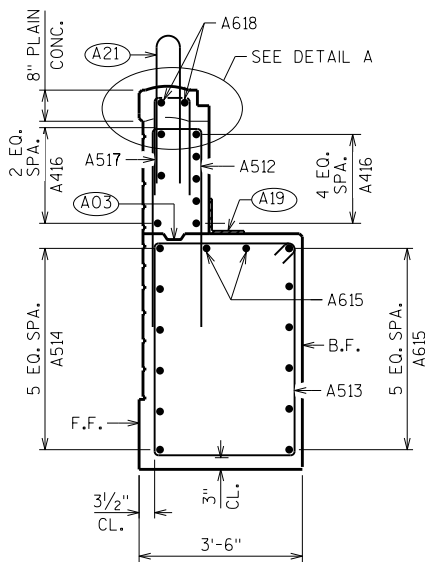
**ELEVATION - WING 1**



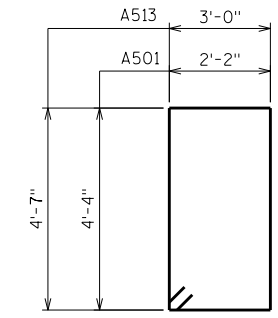
**SECTION A-A THRU WING 1**



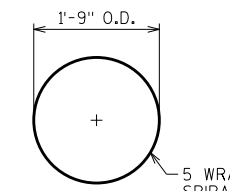
**ELEVATION - WING 2**



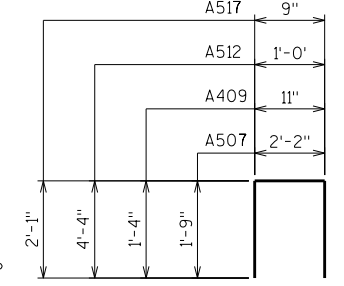
**SECTION B-B THRU WING 2**



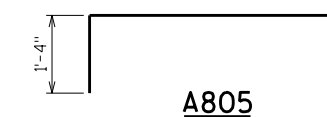
**A501, A513**



**A403**

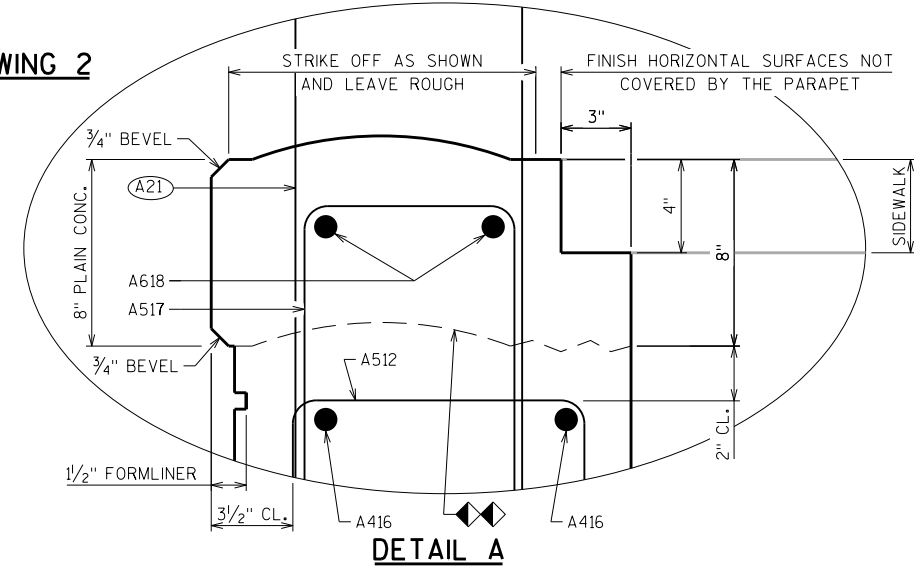


**A507, A409, A512, A517**

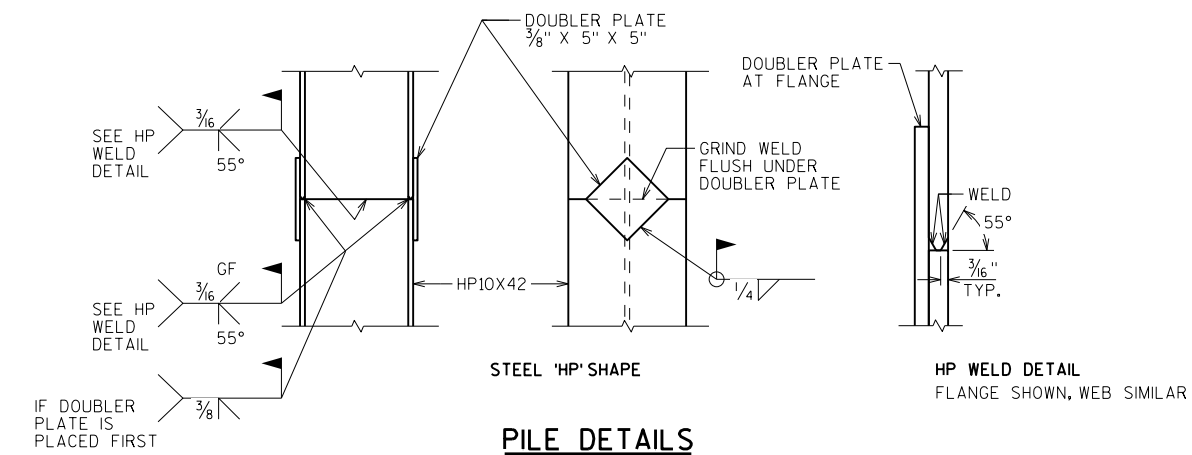


**A805**

◆◆ = OPTIONAL CONSTRUCTION JOINT - STRIKE OFF & LEAVE ROUGH.

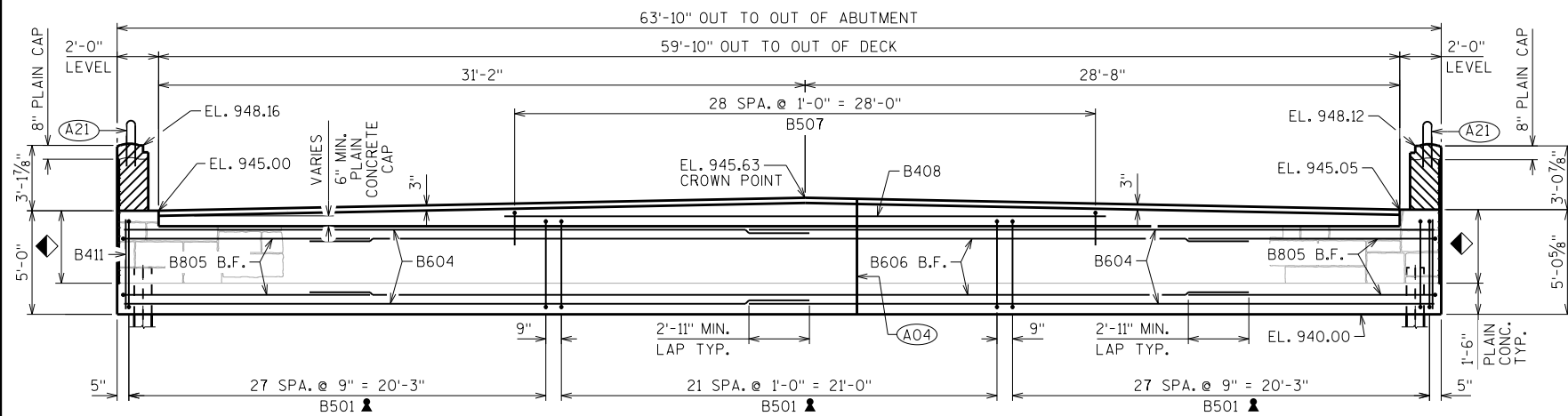


**DETAIL A**



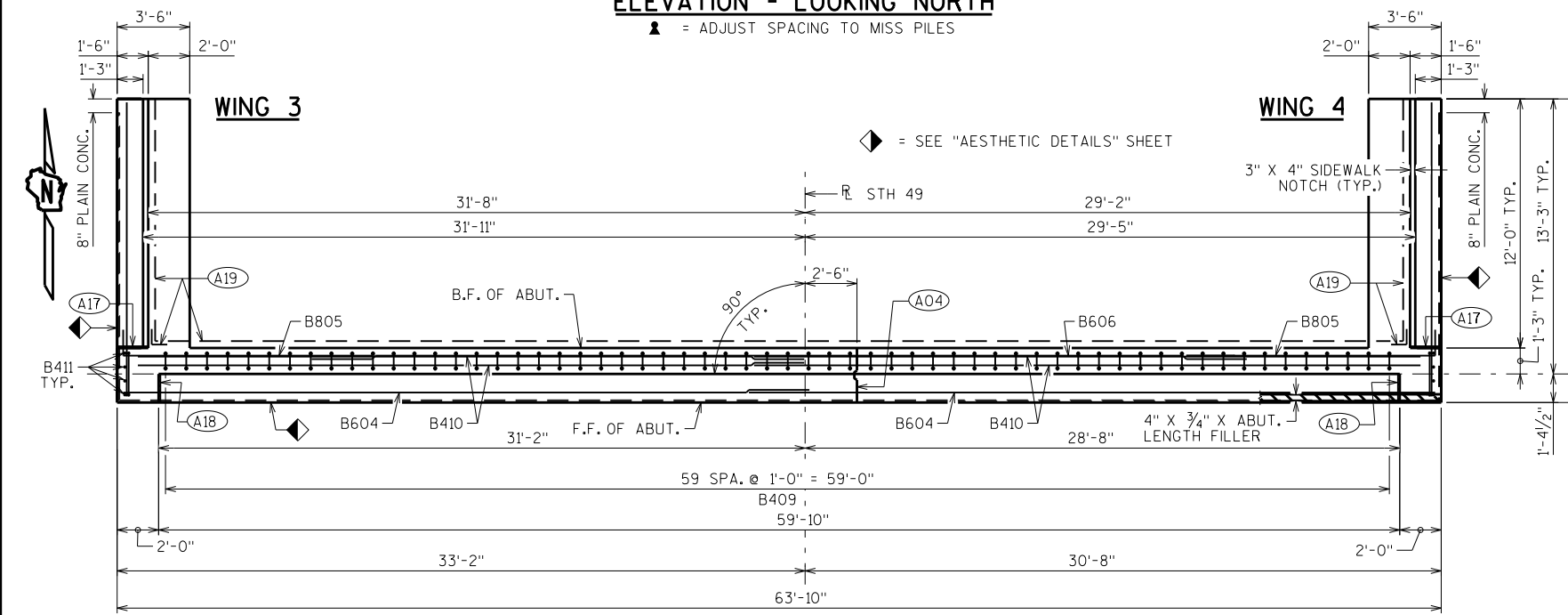
**PILE DETAILS**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. EMK
<b>SOUTH ABUTMENT DETAILS</b>			SHEET 5

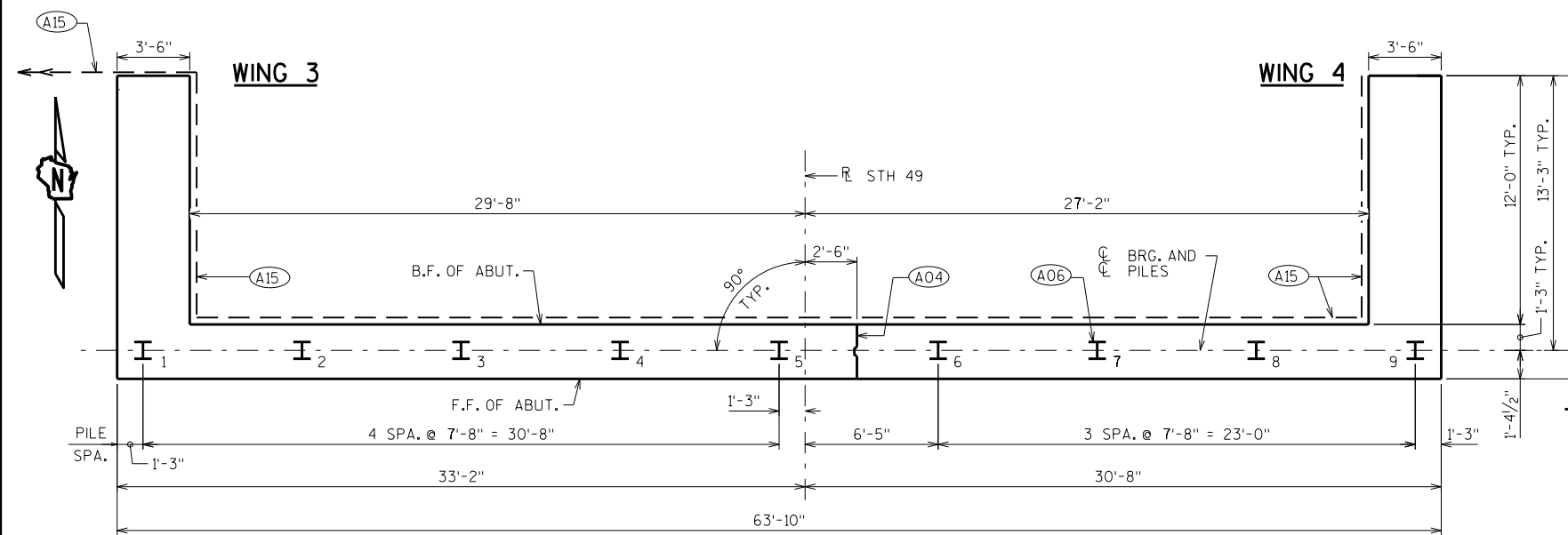


**ELEVATION - LOOKING NORTH**

▲ = ADJUST SPACING TO MISS PILES

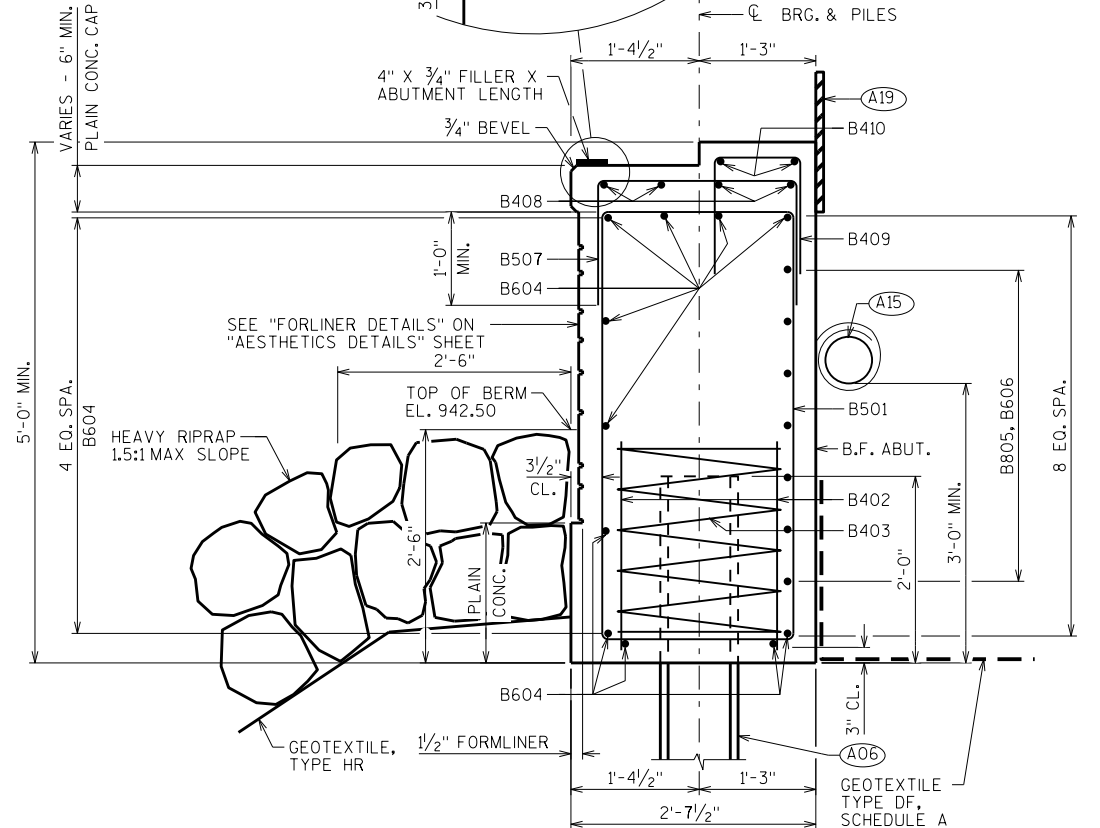


**PLAN**



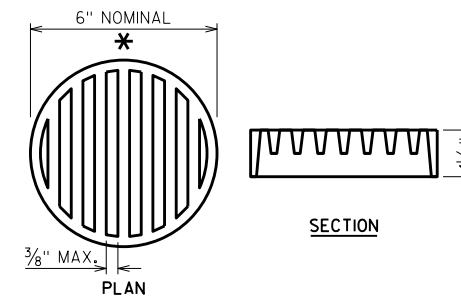
**PILE PLAN**

STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".



**SECTION THRU BODY**

- (A04) VERT. CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 X 8. 3/4" "V" GROOVE @ THE FRONT FACE AND 18" RMW @ BACKFACE. FOR OPTIONAL DETAILS SEE "ALTERNATE CONSTRUCTION JOINT" SHEET.
- (A06) SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING, ESTIMATED 50'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE. PILE POINTS REQUIRED.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQ'D.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A18) 3/4" CORK FILLER UP VERTICAL NOTCH FACES.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A21) FOR PPT. BARS & DIMENSIONS SEE PARAPET SHEET.



**RODENT SHIELD DETAIL**

\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

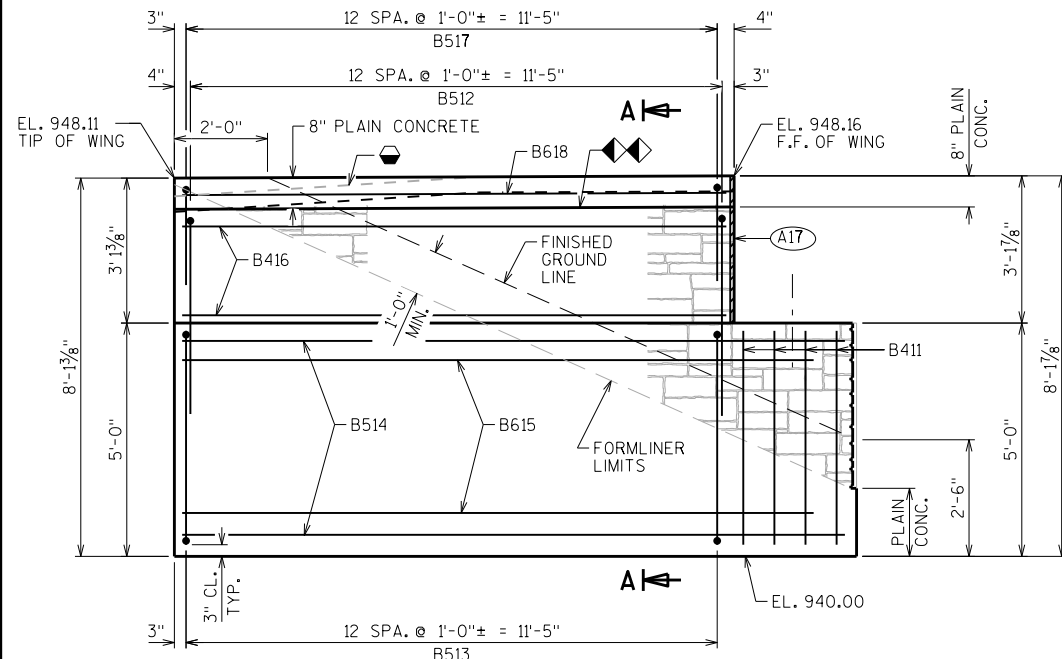
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. <b>EMK</b>
<b>NORTH ABUTMENT</b>			SHEET 6

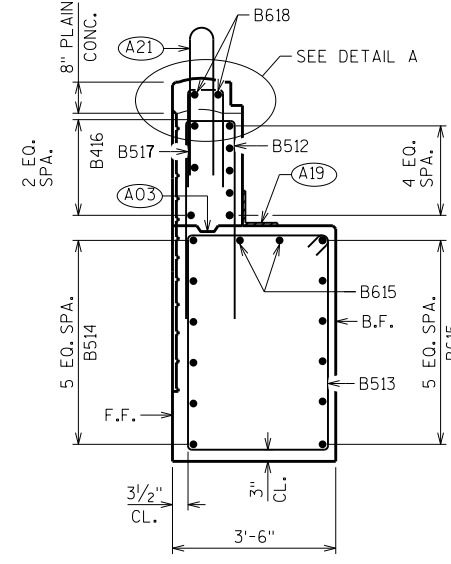
**BILL OF BARS**

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		78	13'-8"	X		BODY - STIRRUP
B402		18	2'-3"			PILE - VERT. - 2 PER BODY PILE
B403		9	28'-0"	X		PILE - VERT. - 1 PER BODY PILE
B604		22	33'-3"			BODY - HORIZ.
B805		14	13'-2"	X		BODY - HORIZ. - B.F.
B606		7	45'-4"			BODY - HORIZ. - B.F.
B507		29	5'-5"	X		BODY - VERT. - TOP
B408		4	29'-0"			BODY - HORIZ. - TOP
B409		60	3'-5"	X		BODY - VERT.
B410		4	32'-2"			BODY - HORIZ.
B411		8	4'-7"			BODY - VERT. - ENDS OF ABUT.
B512	X	34	9'-9"	X		WINGS 3&4 - VERT.
B513	X	26	15'-10"	X		WINGS 3&4 - STIRRUPS
B514	X	12	14'-2"			WINGS 3&4 - HORIZ. - F.F.
B615	X	16	13'-11"	X		WINGS 3&4 - HORIZ.
B416	X	16	11'-8"			WINGS 3&4 - HORIZ.
B517	X	34	4'-8"	X		WINGS 3&4 - VERT. - TOP
B618	X	4	11'-8"			WINGS 3&4 - HORIZ. - TOP



**ELEVATION - WING 3**

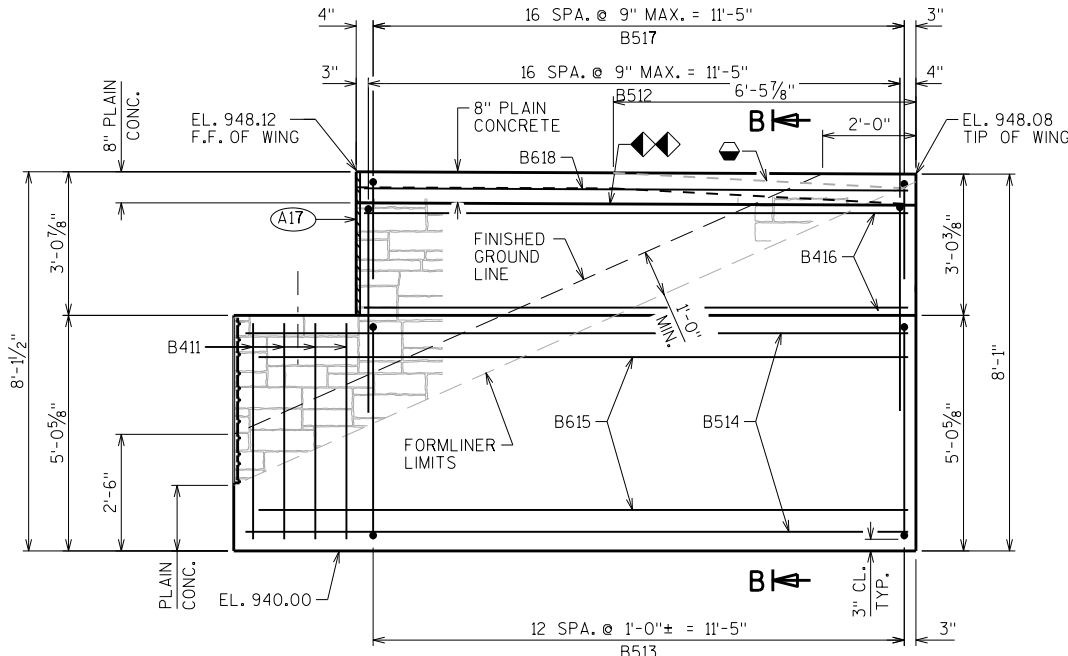


**SECTION A-A THRU WING 3**

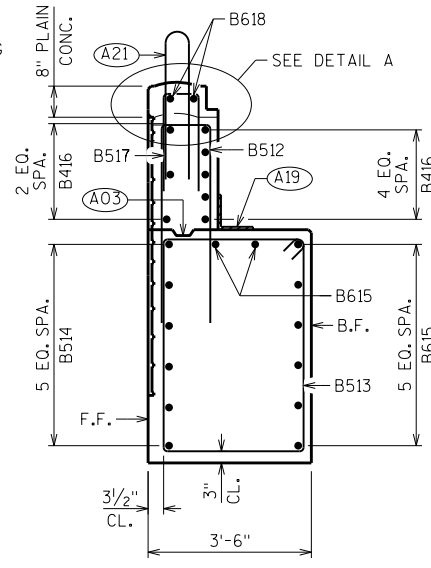
ADJUST PAVING NOTCH DEPTH AS NECESSARY TO ACCOUNT FOR SIDEWALK RAMP. SEE ROADWAY PLANS FOR SIDEWALK DETAILS. WING 3 AND WING 4 ONLY.

WING 3 AT STATION 10+22.73 (6'-6 1/8" FROM WING TIP) BEGIN TAPER TO 8" DEEP SIDEWALK PAVING NOTCH TO END OF WING.

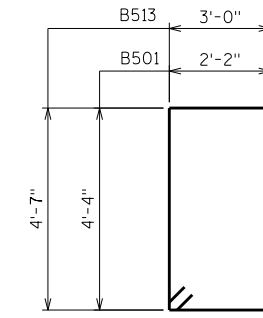
WING 4 AT STATION 10+22.76 (6'-5 7/8" FROM WING TIP) BEGIN TAPER TO 8" DEEP SIDEWALK PAVING NOTCH TO END OF WING.



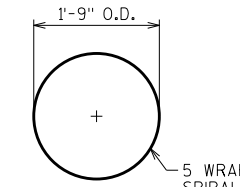
**ELEVATION - WING 4**



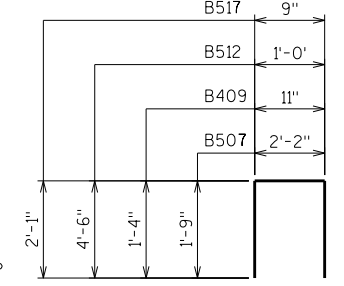
**SECTION B-B THRU WING 4**



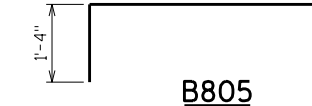
**B501, B513**



**B403**



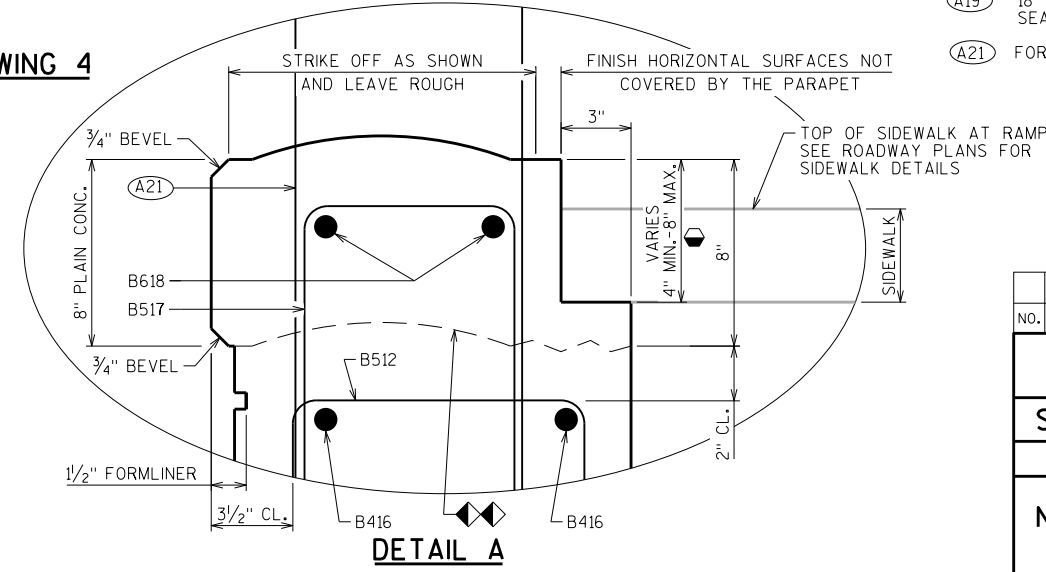
**B507, B409, B512, B517**



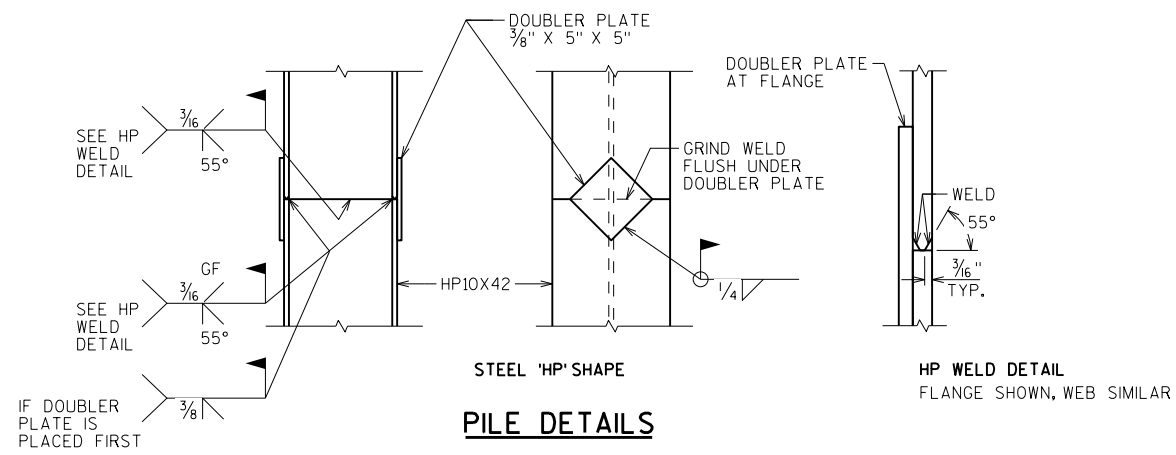
**B805**

OPTIONAL CONSTRUCTION JOINT - STRIKE OFF & LEAVE ROUGH.

- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 X 6, (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH); SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A21) FOR PPT. BARS & DIMENSIONS SEE PARAPET SHEET.



**DETAIL A**



**PILE DETAILS**

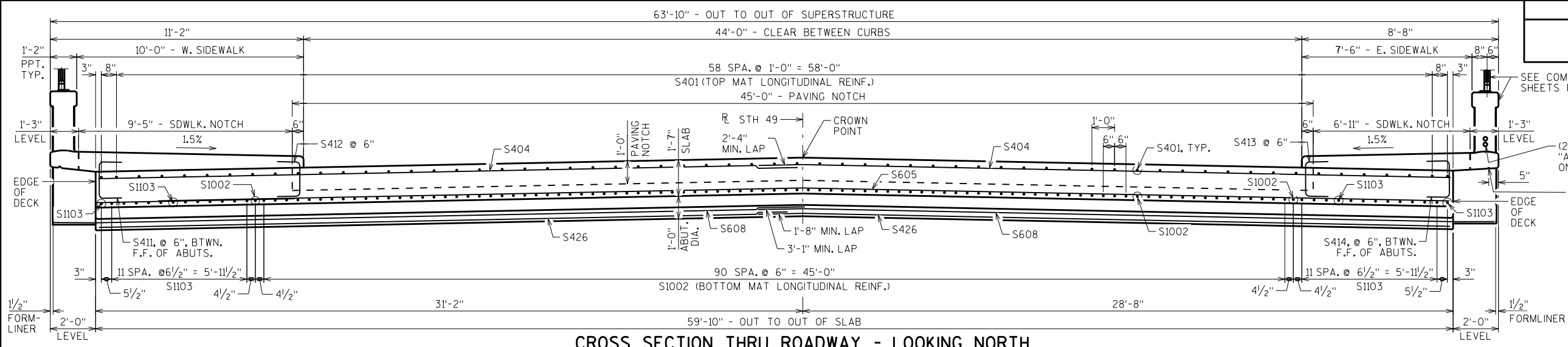
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. EMK
<b>NORTH ABUTMENT DETAILS</b>			SHEET 7



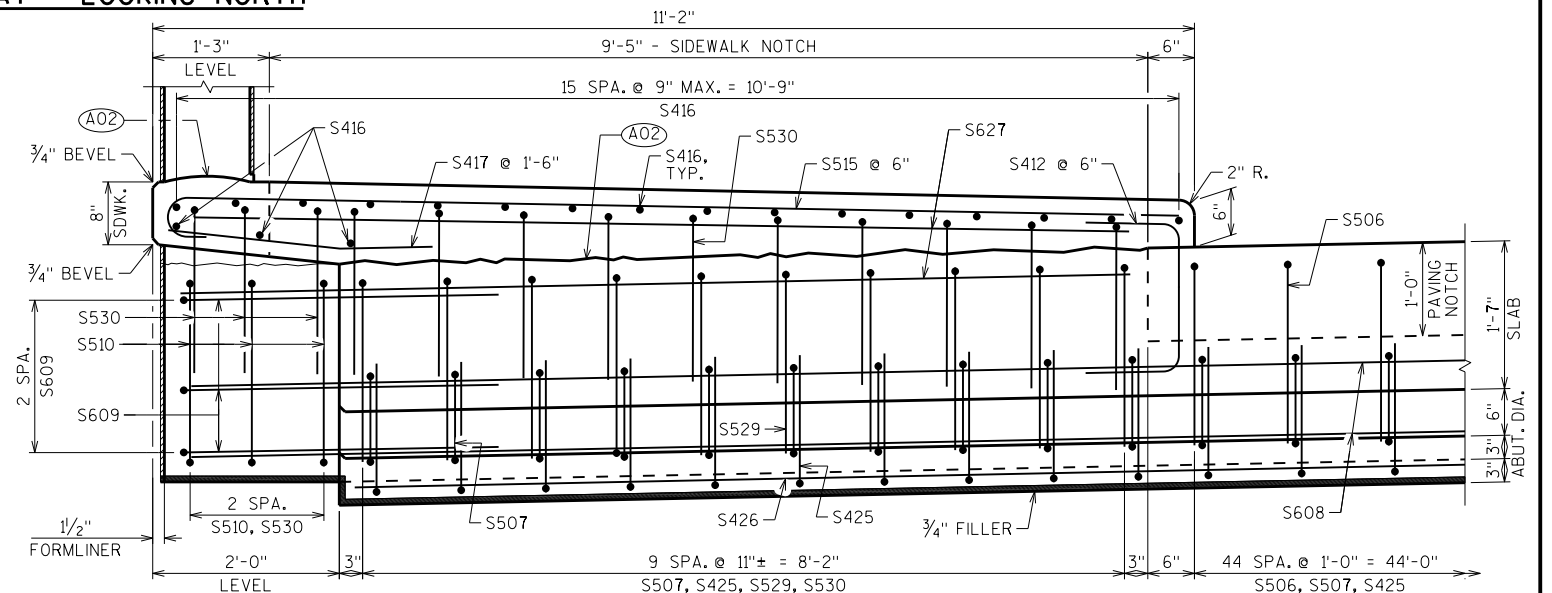
SEE COMBINATION RAIL TYPE "C3" SHEETS FOR RAILING DETAILS, TYP.

(2) - 2" DIA. CONDUIT, SEE "PARAPET "A" ELECTRICAL WORK (EAST PPT. ONLY)" SHEET FOR DETAILS.

3/4" V-GROOVE REQ'D. EXTEND TO 6" FROM F.F. OF ABUT. DIAPH. TYP. BOTH SIDES.



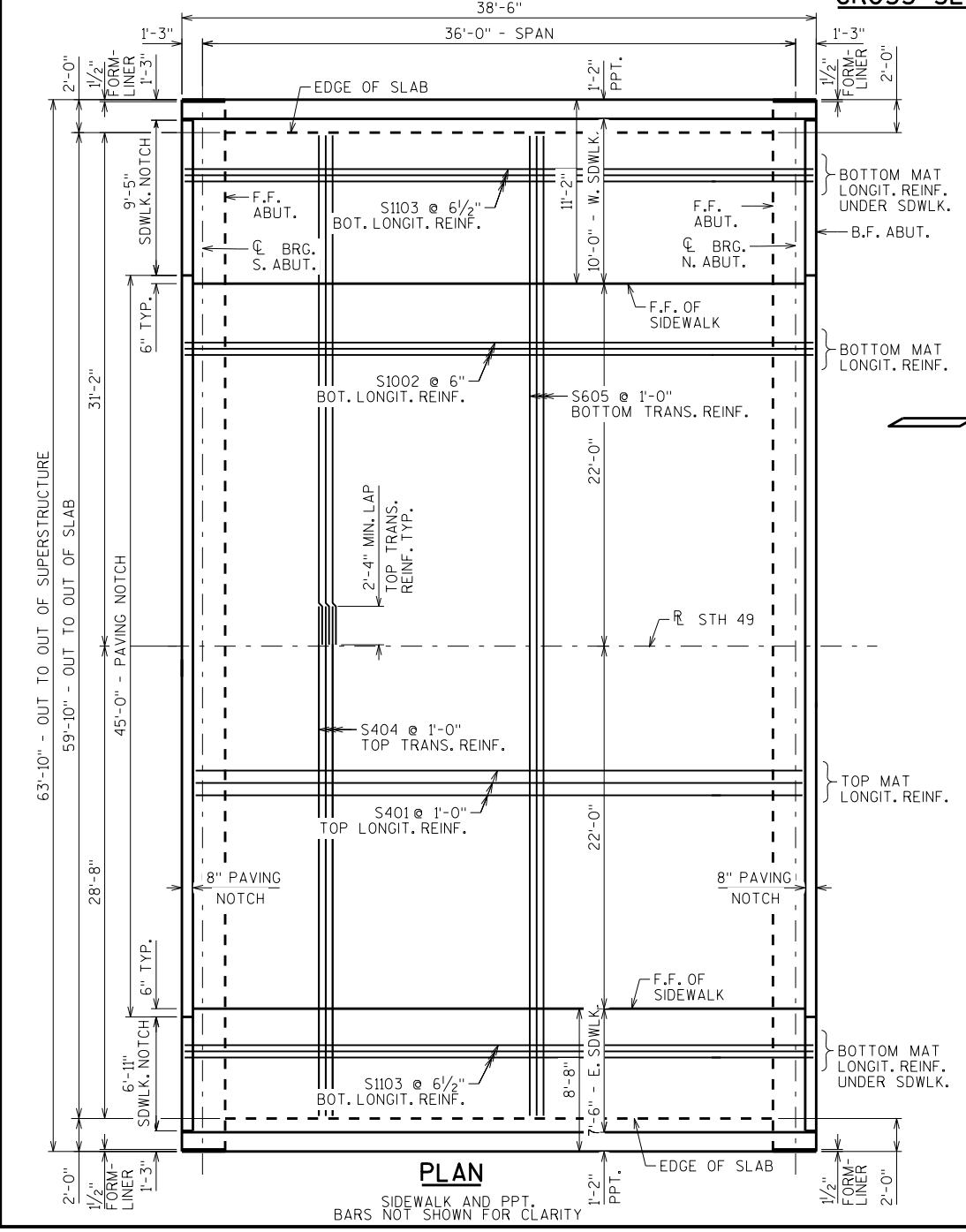
CROSS SECTION THRU ROADWAY - LOOKING NORTH



SECTION THRU WEST SIDEWALK AT ABUTMENT DIAPHRAGM

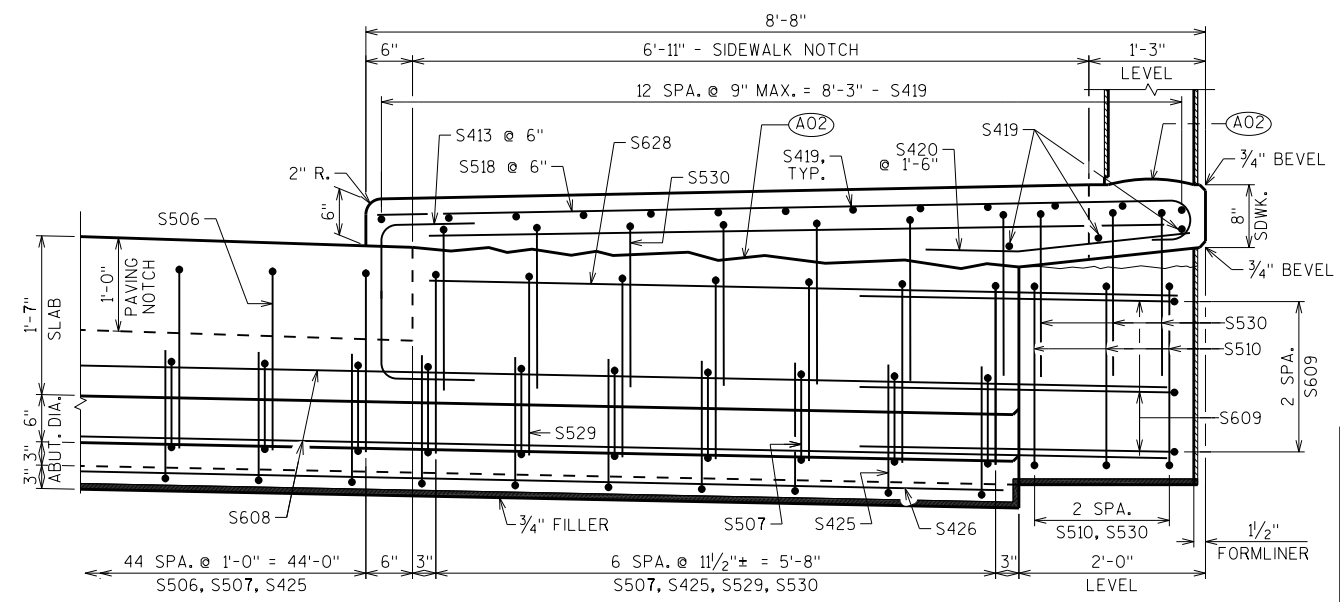
LOOKING NORTH AT NORTH ABUTMENT, SOUTH ABUTMENT SIMILAR

(AO2) CONST. JOINT: POUR CONCRETE ABOVE THIS JOINT AFTER SUPERSTRUCTURE CONCRETE IS IN PLACE. STRIKE OFF AND LEAVE ROUGH.



PLAN

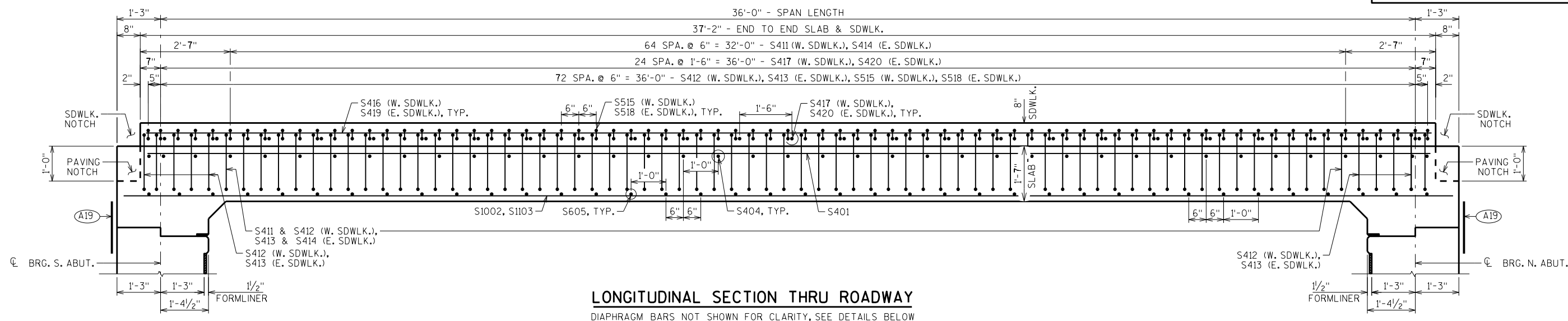
SIDEWALK AND PPT. BARS NOT SHOWN FOR CLARITY



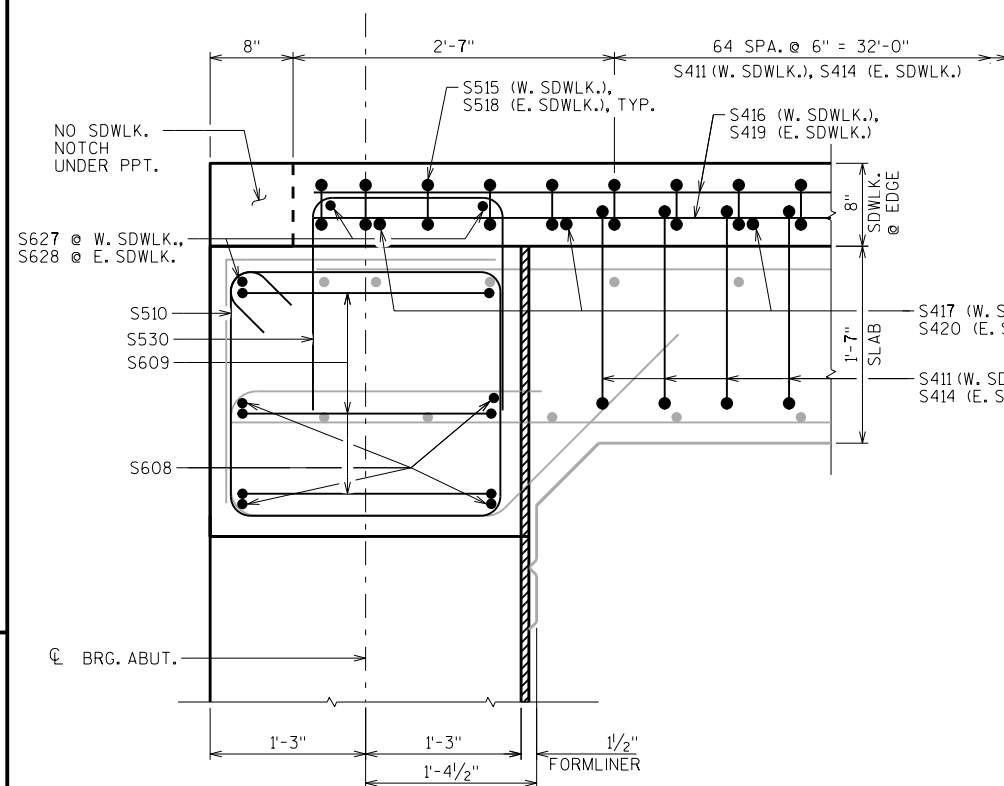
SECTION THRU EAST SIDEWALK AT ABUTMENT DIAPHRAGM

LOOKING NORTH AT NORTH ABUTMENT, SOUTH ABUTMENT SIMILAR

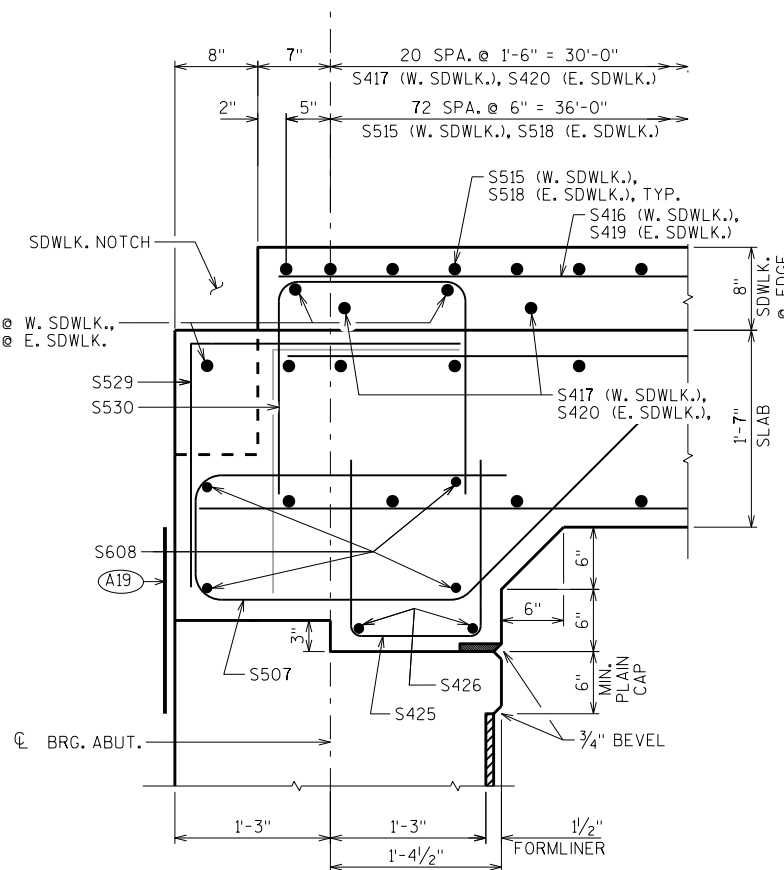
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. EMK
<b>SUPERSTRUCTURE</b>		SHEET 8	



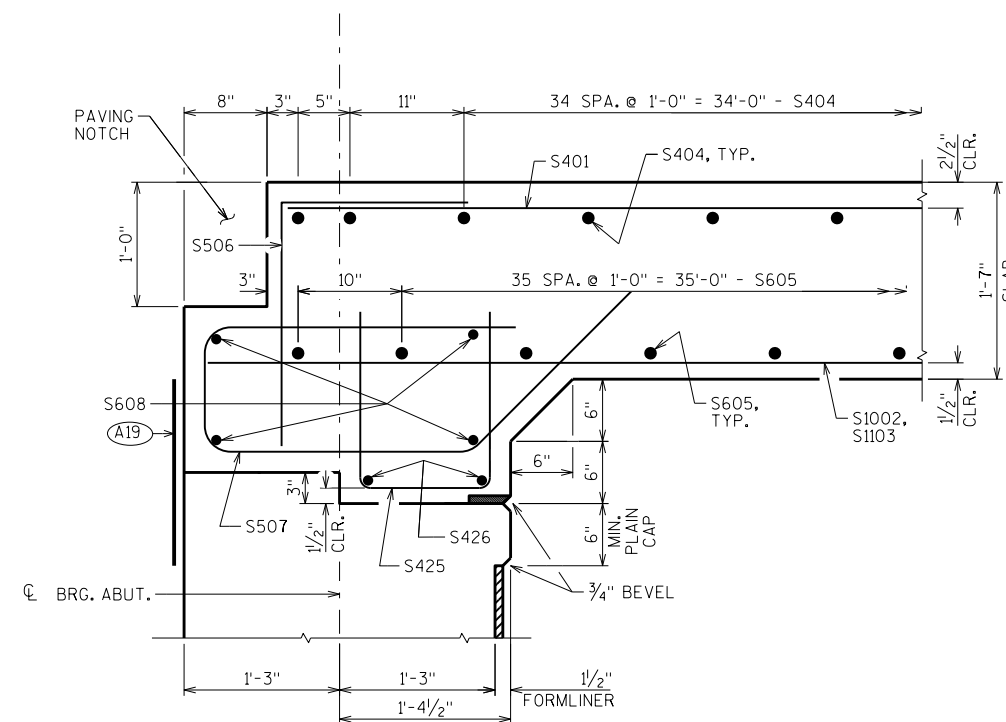
**LONGITUDINAL SECTION THRU ROADWAY**  
DIAPHRAGM BARS NOT SHOWN FOR CLARITY, SEE DETAILS BELOW



**SECTION AT ABUT. DIAPHRAGM WITH SIDEWALK @ ENDS**



**SECTION AT ABUT. DIAPHRAGM WITH SIDEWALK**

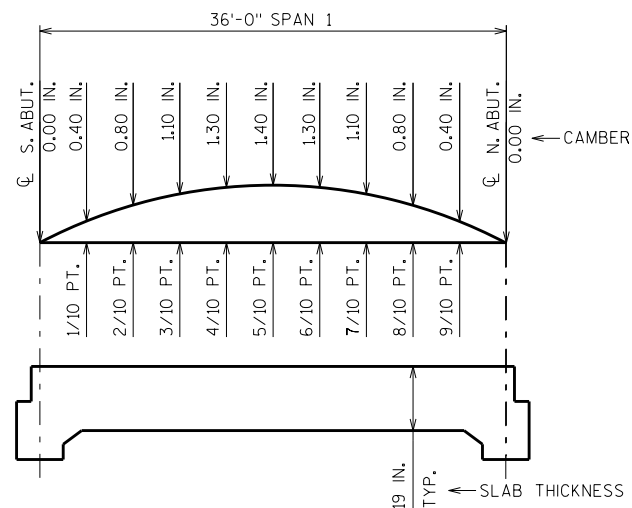


**SECTION AT ABUT. DIAPHRAGM NOT UNDER SIDEWALK**

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE, EXTEND BETWEEN INSIDE FACES OF ABUTMENT WINGS.

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<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CKD. EMK
<b>ABUT. DIAPH. REINFORCEMENT DETAILS</b>			SHEET 9



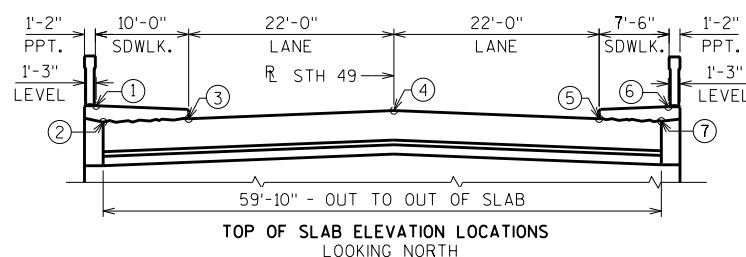


**CAMBER AND SLAB THICKNESS DIAGRAM**

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

- LESS TOP OF SLAB ELEVATION AT FINAL GRADE
- PLUS SLAB THICKNESS
- PLUS CAMBER
- PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- EQUALS TOP OF SLAB FALSEWORK ELEVATION.



**TOP OF SLAB ELEVATIONS**

	CL BRG. S. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	CL BRG. N. ABUT.
① WEST SIDEWALK	948.31	948.30	948.28	948.27	948.25	948.24	948.23	948.21	948.20	948.18	948.17
② WEST EDGE OF SLAB	947.48	947.46	947.45	947.44	947.42	947.41	947.39	947.38	947.36	947.35	947.33
③ WEST GUTTER	947.66	947.65	947.63	947.62	947.60	947.59	947.58	947.56	947.55	947.53	947.52
④ R STH 49/CROWN	948.10	948.09	948.07	948.06	948.04	948.03	948.02	948.00	947.99	947.97	947.96
⑤ EAST GUTTER	947.66	947.65	947.63	947.62	947.60	947.59	947.58	947.56	947.55	947.53	947.52
⑥ EAST EDGE OF SLAB	947.53	947.51	947.50	947.49	947.47	947.46	947.44	947.43	947.41	947.40	947.38
⑦ EAST SIDEWALK	948.27	948.26	948.24	948.23	948.21	948.20	948.19	948.17	948.16	948.14	948.13

**SURVEY TOP OF SLAB ELEVATIONS**

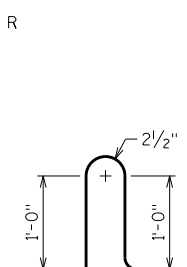
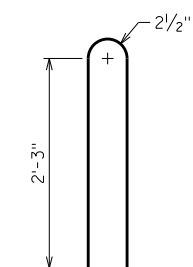
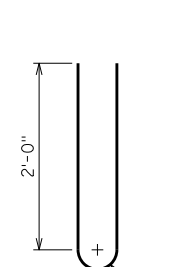
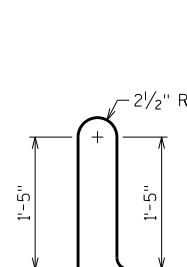
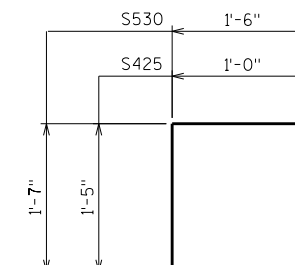
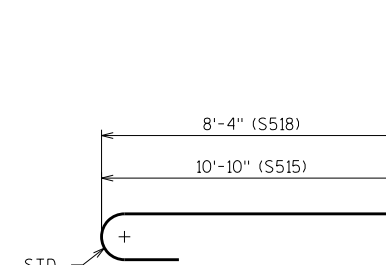
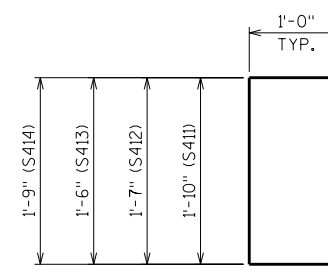
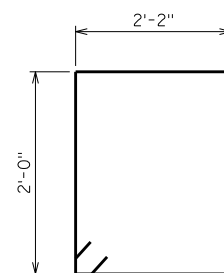
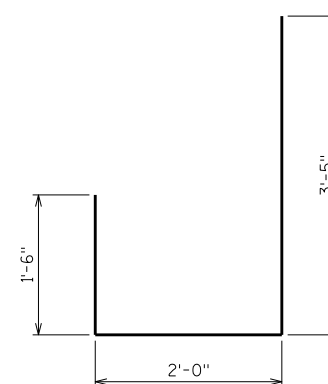
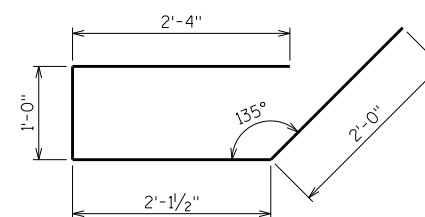
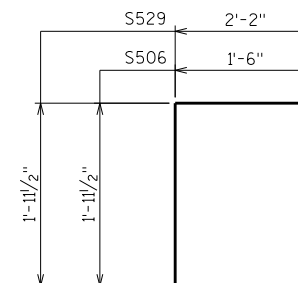
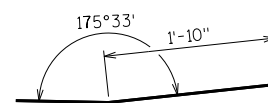
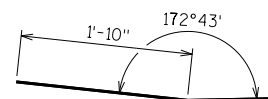
	CL BRG. SOUTH ABUTMENT	5/10 PT.	CL BRG. NORTH ABUTMENT
WEST EDGE OF SLAB			
R STH 49/ CROWN			
EAST EDGE OF SLAB			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE CL OF ABUTMENTS AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR CL. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

**NOTES**

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

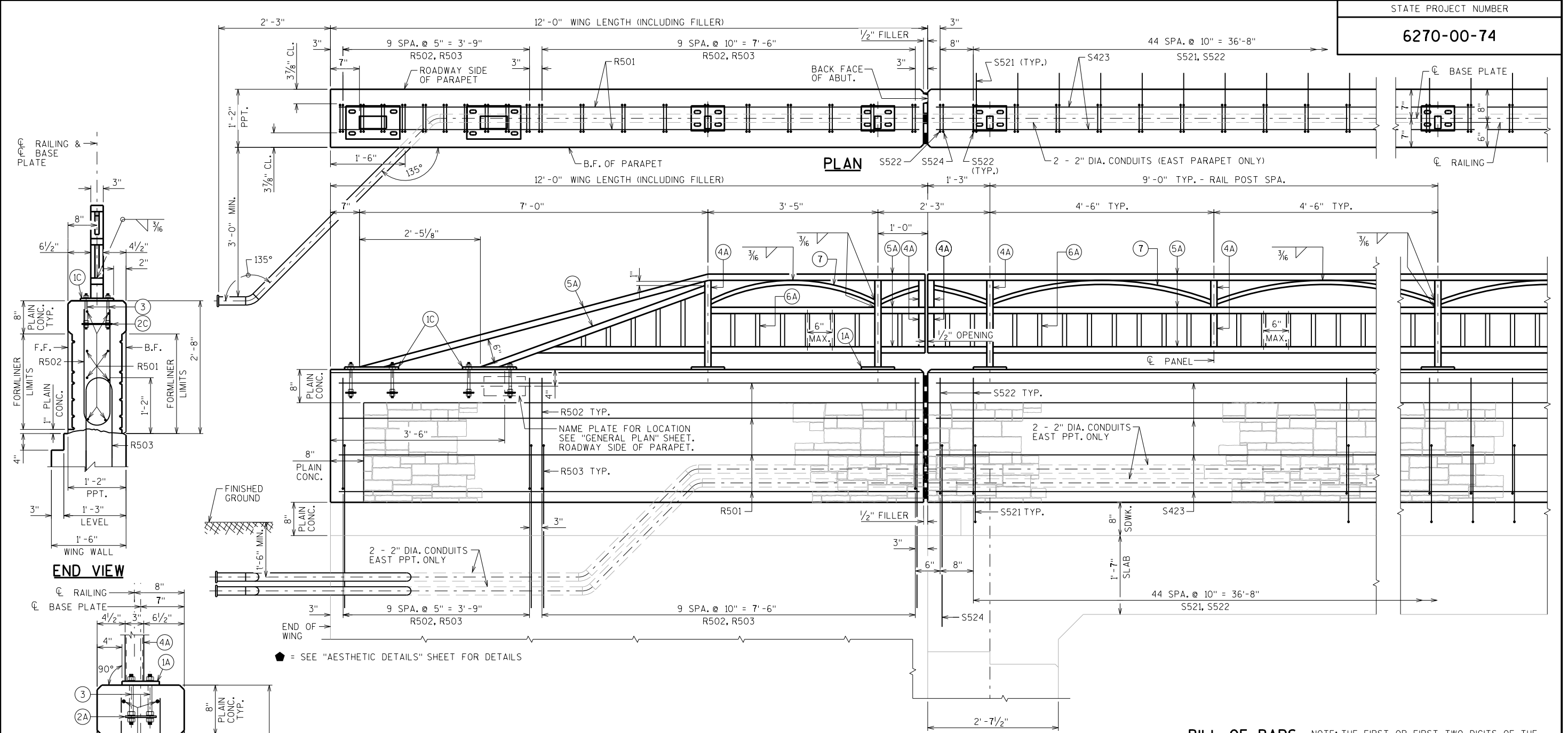


**BILL OF BARS**

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S401	X	61	36'-10"			SLAB - LONGITUDINAL - TOP
S1002	X	93	38'-2"			SLAB - LONGITUDINAL - BOTTOM
S1103	X	26	38'-2"			SLAB - LONGITUDINAL - BOTTOM @ EDGES
S404	X	78	30'-11"			SLAB - TRANSVERSE - TOP
S605	X	38	59'-6"			SLAB - TRANSVERSE - BOTTOM
S506	X	90	3'-4"	X		ABUT. DIAPH. - VERT. - BTWN. SIDEWALKS
S507	X	124	7'-3"	X		ABUT. DIAPH. - VERT.
S608	X	16	33'-2"			ABUT. DIAPH. - HORIZ.
S609	X	12	6'-7"	X		ABUT. DIAPH. - HORIZ. @ ENDS
S510	X	12	9'-0"	X		ABUT. DIAPH. - VERT. @ ENDS
S411	X	65	3'-8"	X		ABUT. DIAPH./WEST SIDEWALK - VERT. TIES
S412	X	75	3'-5"	X		ABUT. DIAPH./WEST SIDEWALK - VERT. TIES
S413	X	75	3'-4"	X		ABUT. DIAPH./EAST SIDEWALK - VERT. TIES
S414	X	65	3'-7"	X		ABUT. DIAPH./EAST SIDEWALK - VERT. TIES
S515	X	75	11'-5"	X		WEST SIDEWALK - HORIZ. - TOP
S416	X	19	36'-10"			WEST SIDEWALK - LONGITUDINAL
S417	X	25	2'-10"	X		WEST SIDEWALK - HORIZ. - BOTTOM
S518	X	75	8'-11"	X		EAST SIDEWALK - HORIZ. - TOP
S419	X	16	36'-10"			EAST SIDEWALK - LONGITUDINAL
S420	X	25	2'-10"	X		EAST SIDEWALK - HORIZ. - BOTTOM
S521	X	86	4'-4"	X		PARAPET - VERTICAL
S522	X	94	4'-9"	X		PARAPET - VERTICAL
S423	X	16	38'-2"			PARAPET - HORIZONTAL
S524	X	4	5'-10"	X		PARAPET - VERTICAL - ENDS
S425	X	124	3'-8"	X		ABUT. DIAPH. - VERT.
S426	X	8	30'-9"			ABUT. DIAPH. - HORIZ.
S627	X	6	10'-4"			ABUT. DIAPH. - HORIZ. - UNDER WEST SDWK.
S628	X	6	7'-10"			ABUT. DIAPH. - HORIZ. - UNDER EAST SDWK.
S529	X	34	4'-0"	X		ABUT. DIAPH. - VERT. - UNDER SDWK.
S530	X	46	4'-5"	X		ABUT. DIAPH./SDWK.
S531	X	4	3'-6"	X		PARAPET - VERT. - UNDER JUNCTION BOX

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SUPERSTRUCTURE DETAILS			SHEET 10

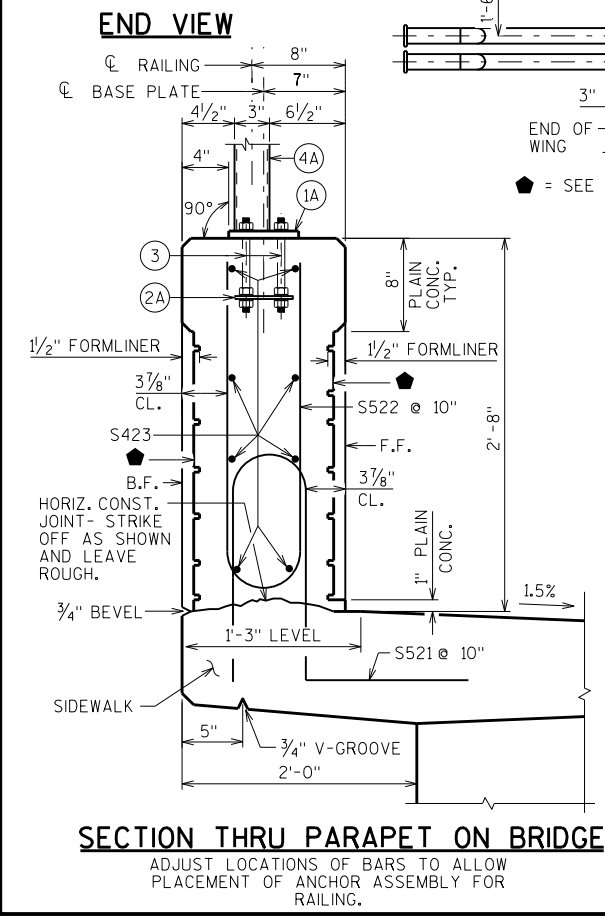
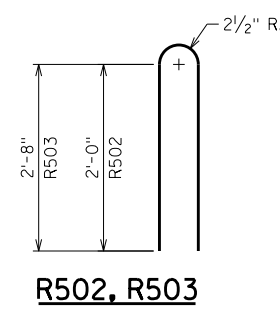


**OUTSIDE - ELEVATION OF PARAPET**  
(WING 1 SHOWN, OTHERS SIMILAR)

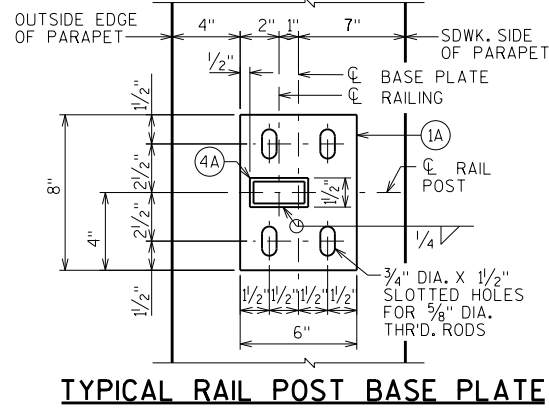
**BILL OF BARS** NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

BAR MARK	COAT	WEST ABUT. NO. REQ'D.	EAST ABUT. NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	16	16	11'-8"			PARAPET - HORIZ.
R502	X	40	40	4'-9"	X		PARAPET - VERT.
R503	X	40	40	6'-1"	X		PARAPET - VERT.

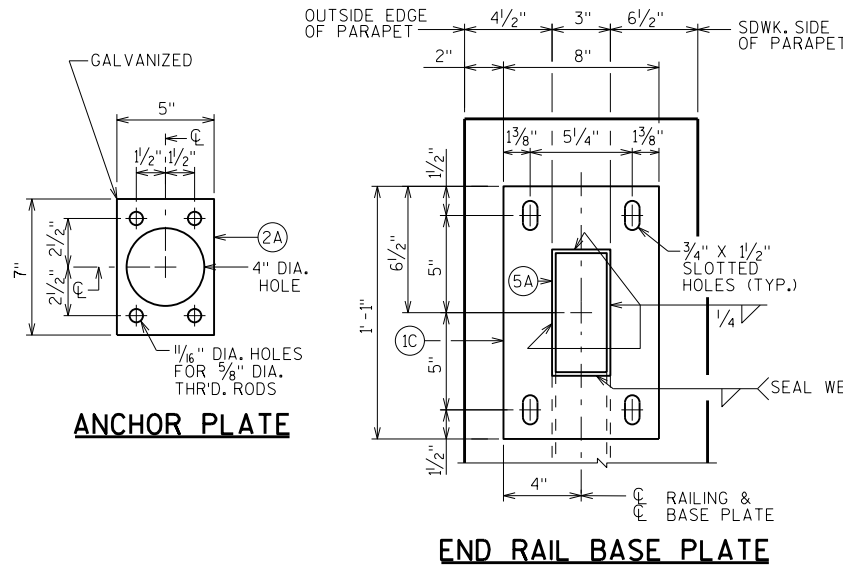
NOTE:  
SEE "COMBINATION RAIL TYPE "C3"  
DETAILS" FOR RAILING LEGEND.



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<b>COMBINATION RAIL TYPE "C3"</b>		SHEET 11	

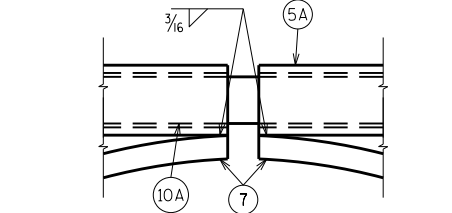


TYPICAL RAIL POST BASE PLATE



ANCHOR PLATE

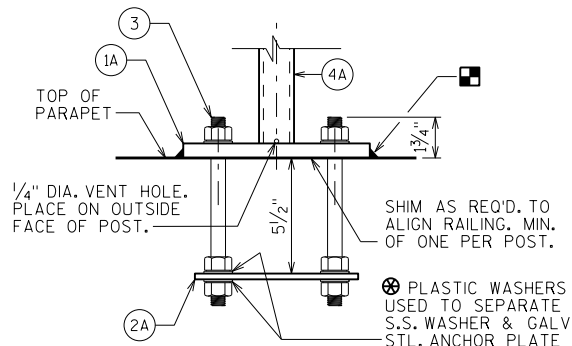
END RAIL BASE PLATE



CURVED MEMBER JOINT DETAIL

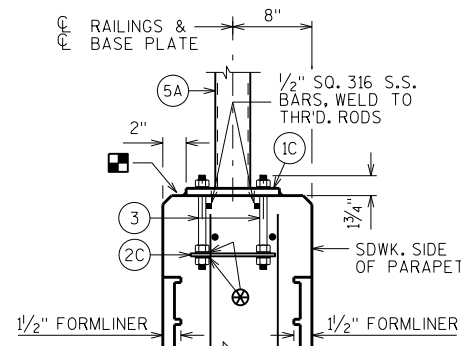
**LEGEND**

- 1A) PLATE 5/8" X 6" X 8" WITH 3/4" X 1/2" SLOTTED HOLES.
- 1C) PLATE 5/8" X 8" X 1'-1" WITH 3/4" X 1/2" SLOTTED HOLES.
- 2A) 1/4" X 5" X 7" ANCHOR PLATE WITH 1/16" DIA. HOLES FOR THRD. RODS NO. 3.
- 2C) 1/4" X 2 1/2" X 7 1/4" ANCHOR PLATE WITH 1/16" DIA. HOLES FOR THRD. RODS NO. 3.
- 3) 5/8" DIA. X 9" LONG, TYPE 316 STAINLESS STEEL THREADED RODS (MIN. TENSILE STRENGTH = 70 KSI) WITH NUT AND WASHERS OF SAME ALLOY GROUP. ALTERNATIVE ANCHORAGE: CONCRETE ADHESIVE ANCHORS 5/8"-INCH. EMBED 7" IN CONCRETE FOR RAIL POSTS. EMBED 5" IN CONCRETE FOR END RAILS. ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.
- 4A) STRUCTURAL TUBING 3" X 1/2" X 3/16". PLACE VERTICAL. WELD TO NO. 1 & 5.
- 5A) STRUCTURAL TUBING 3" X 1/2" X 3/16" RAILS. WELD TO NO. 1 & NO. 4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- 6A) BAR 1" X 1" PICKETS. WELD TO NO. 5. PLACE VERTICAL.
- 7) BAR 1" X 1". BEND TO REQUIRED RADIUS. WELD TO NO. 4 & 5.
- 9A) RECTANGULAR SLEEVE FABRICATED FROM 3/16" PLATES. PROVIDE "SLIDING FIT".
- 10A) RECTANGULAR SLEEVE FABRICATED FROM 3/16" PLATES. (1'-4" @ FIELD ERECTION JTS.) (1'-4" @ STRIP SEAL EXP. JTS.)



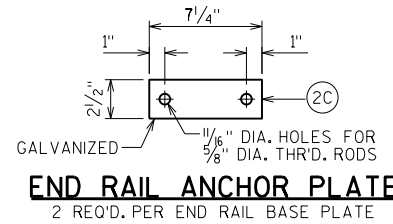
ANCHORAGE FOR RAIL POSTS

NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.



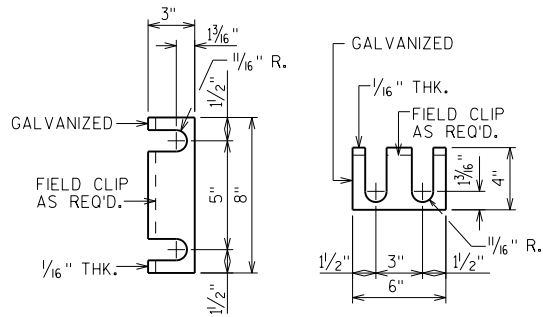
ANCHORAGE FOR END RAIL

NOTE: ANCHOR PLATES NOT REQ'D. WHEN ADHESIVE ANCHORS ARE USED.



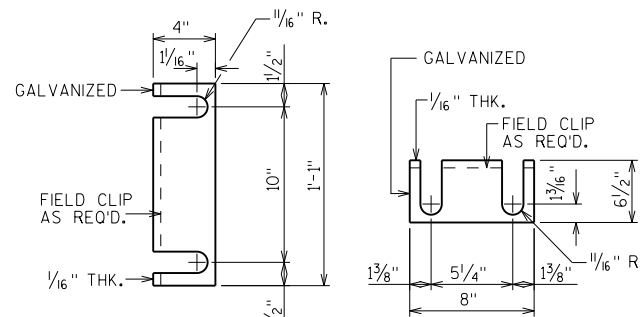
END RAIL ANCHOR PLATE

2 REQ'D. PER END RAIL BASE PLATE



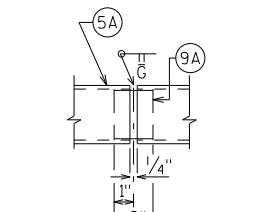
RAIL POST SHIM DETAIL

(2 SETS PER POST)



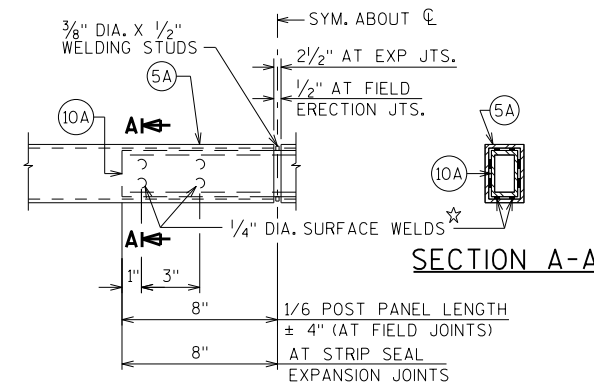
END RAIL SHIM DETAIL

(2 SETS PER POST)



SHOP RAIL SPLICE DETAIL

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)



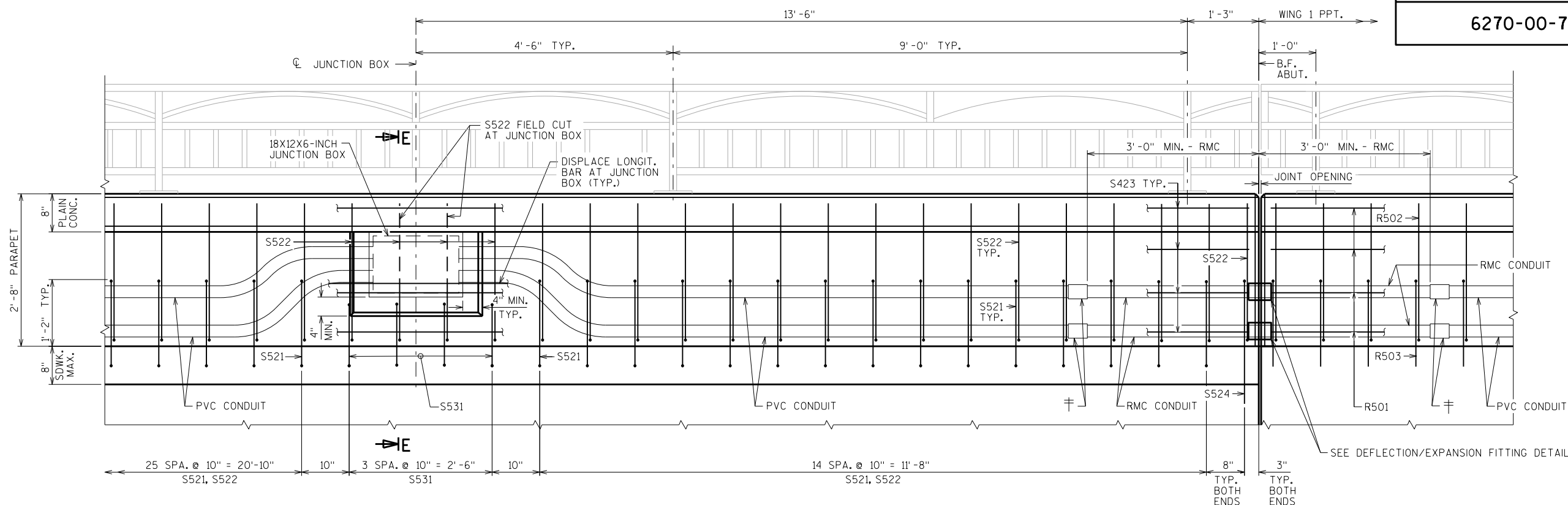
FIELD ERECTION JOINT DETAIL

☆ MIN. 5/8" FLAT SURFACE DIA. PUNCHINGS OR STUDS MAY BE USED AS AN ALTERNATE.

**RAILING NOTES**

- BID ITEM SHALL BE "RAILING STEEL TYPE C3", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.
- ALL PLATES, BARS, AND RECTANGULAR SLEEVES SHALL CONFORM TO ASTM A709 GRADE 36. ALL STRUCTURAL TUBING SHALL CONFORM TO ASTM A500 GRADE B.
- ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET NORMAL TO GRADE.
- CUT BOTTOM OF POST TO MAKE POST VERTICAL IN BOTH TRANSVERSE AND LONGITUDINAL DIRECTION.
- STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.
- CAULK AROUND PERIMETER OF BASE PLATES, NO. 1, AND FILL BOLT SLOT OPENINGS IN SHIMS AND BASE PLATES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- ALL JOINTS AND RECESSES IN CONCRETE PARAPET ARE TO BE VERTICAL.
- ALL MATERIAL (EXCEPT NO. 3 & 12) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, THE STEEL RAILING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS. PAINT OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. 27038, BLACK.
- VENT HOLES SHALL BE DRILLED IN POST AND RAIL MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.
- RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.
- TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

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<b>COMBINATION RAIL TYPE "C3" DETAILS</b>		SHEET 12	



**INSIDE ELEVATION AT JUNCTION BOX**

(DECK STEEL NOT SHOWN FOR CLARITY)  
EAST PARAPET ONLY

**NOTES**

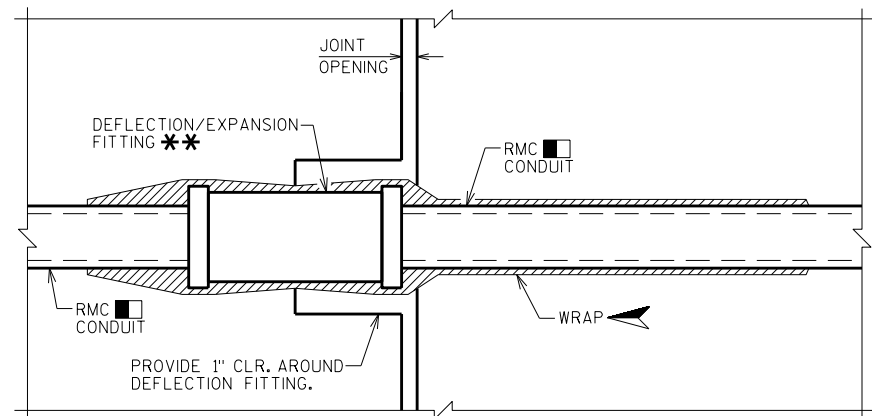
- CONDUIT SHALL BE EMBEDDED 2" CLEAR.
- USE 2" DIA. RIGID NONMETALLIC CONDUIT (PVC) UNLESS NOTED OTHERWISE.
- CONDUIT FITTINGS, CONDUIT BENDS, AND ADAPTER FITTINGS INCIDENTAL TO CONDUIT WORK.
- PROVIDE JUNCTION BOXES FROM THE APPROVED PRODUCTS LIST.

**LEGEND**

- CONSTRUCTION JOINT, STRIKE OFF AS SHOWN.
- ▲ CUT OUT ± 1" OF GASKET AT BOTTOM OF JUNCTION BOX COVER TO ALLOW FOR DRAINAGE.
- ▽ LOCATION OF CONDUIT IS MEASURED FROM OUTSIDE EDGE OF JUNCTION BOX.
- ≠ NONMETALLIC CONDUIT TO METALLIC CONDUIT ADAPTER FITTING (UL OR NRTL LISTED FOR ELECTRICAL USE SHALL BE USED).
- USE 2" DIA. RIGID METALLIC (RMC) CONDUIT AT FITTINGS, PROVIDE RMC FOR 3'-0" MIN. ON EACH SIDE OF JOINT OPENINGS UNLESS NOTED OTHERWISE.
- ▲ SPONGE RUBBER WRAP TO BE AASHTO M153, TYPE 1 OR EQUIVALENT - 1/4" MINIMUM THICKNESS. PROVIDE WRAP FOR THE ENTIRE LENGTH OF THE FITTING OR AS SHOWN. SPONGE RUBBER WRAP INCIDENTAL TO "CONDUIT RIGID METALLIC 2-INCH".

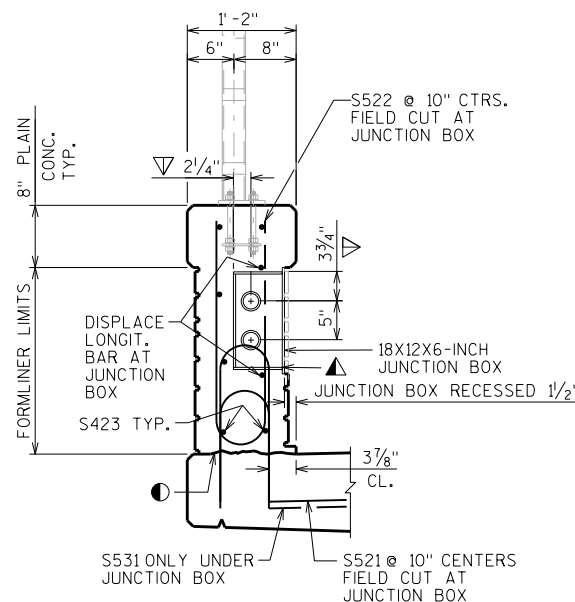
\*\* DEFLECTION/EXPANSION FITTING REQUIREMENTS (IF USED):  
UP TO 3/4" CONDUIT CONTRACTION OR EXPANSION AND UP TO 30° OF ANGULAR MISALIGNMENT IN ANY DIRECTION WITH BONDING JUMPER

PVC = POLYVINYL CHLORIDE (RIGID NONMETALLIC) CONDUIT  
RMC = RIGID METALLIC CONDUIT



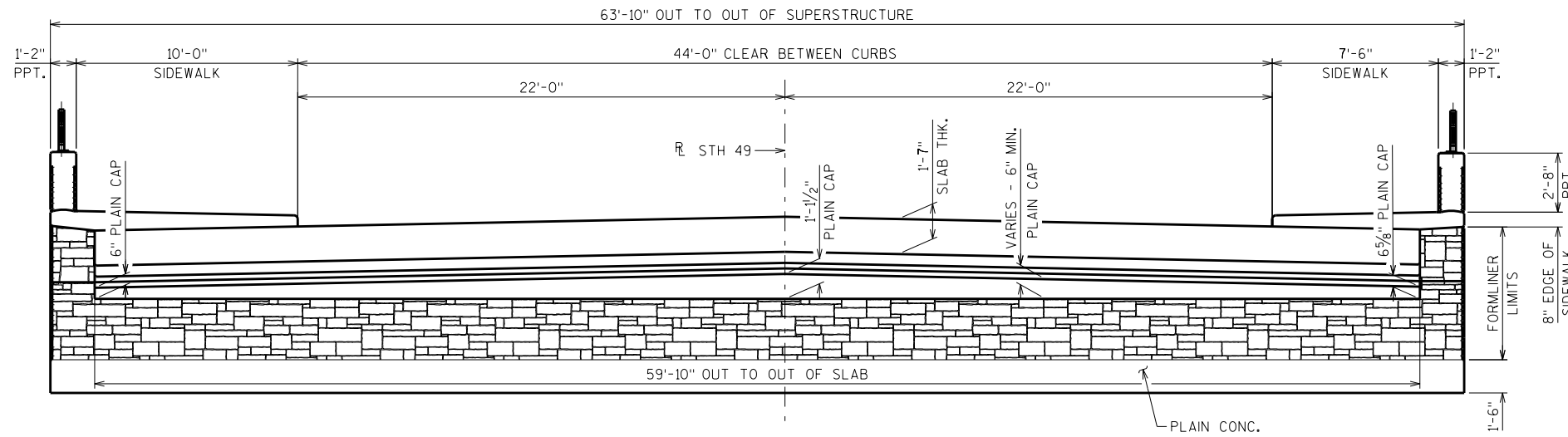
**DEFLECTION/EXPANSION FITTING DETAIL**

THIS DETAIL ACCOMMODATES A MAXIMUM OF 3/4" TOTAL MOVEMENT AND UP TO 30 DEGREES OF ANGULAR MISALIGNMENT IN ANY DIRECTION. BOND JUMPER NOT SHOWN FOR CLARITY



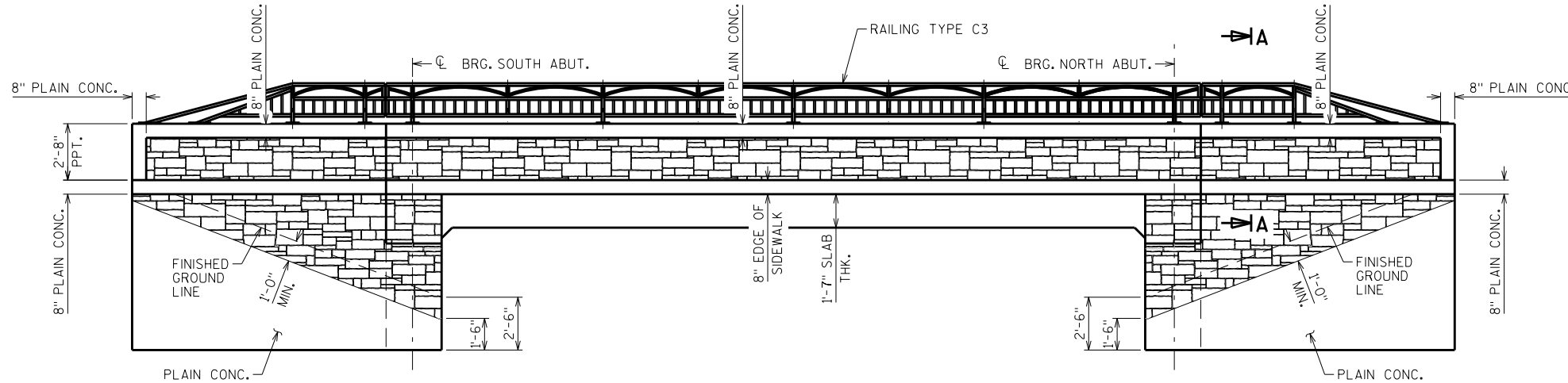
**SECTION E-E**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. EMK
<b>PARAPET "A" ELECTRICAL WORK (EAST PPT. ONLY)</b>			SHEET 13

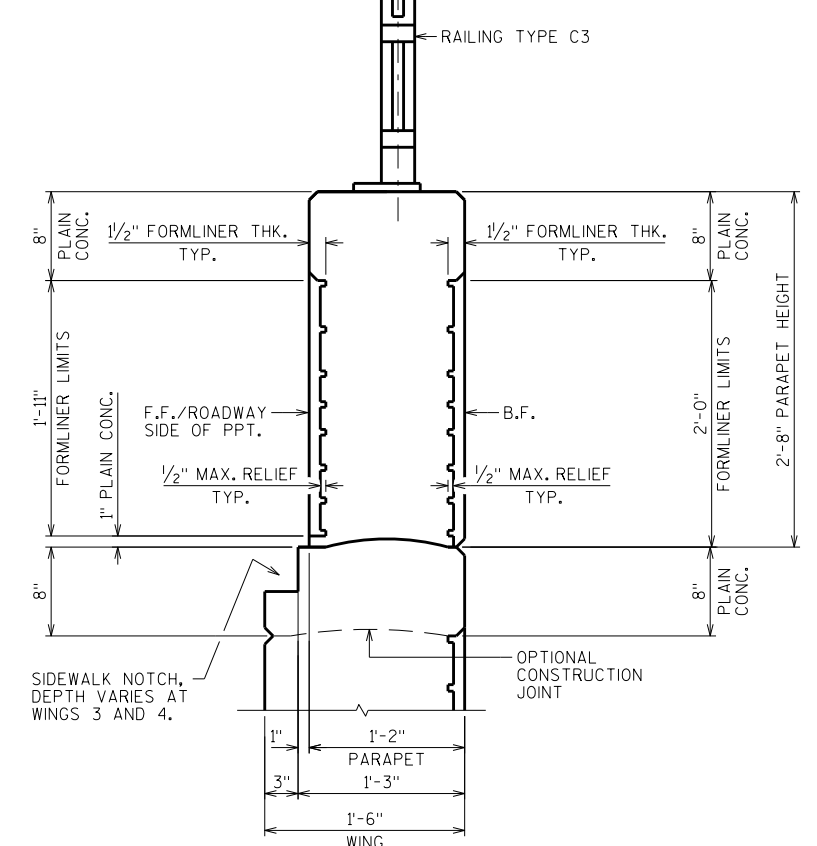


**ELEVATION - FRONT FACE OF NORTH ABUTMENT SHOWN**

FRONT FACE OF SOUTH ABUTMENT SIMILAR (SIDEWALKS ARE MIRRORED ABOUT THE R)



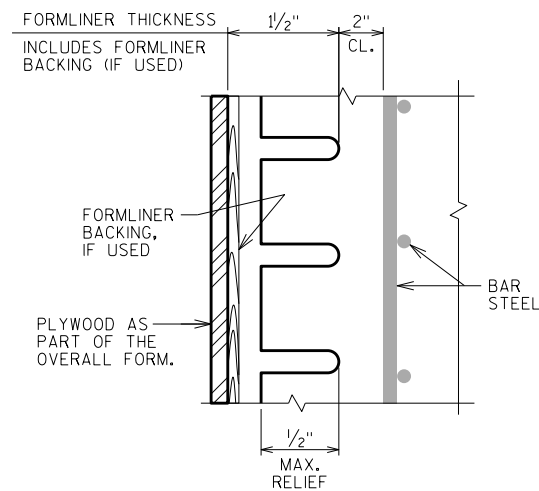
**ELEVATION - NORMAL TO SOUTH BRANCH LITTLE WOLF RIVER**



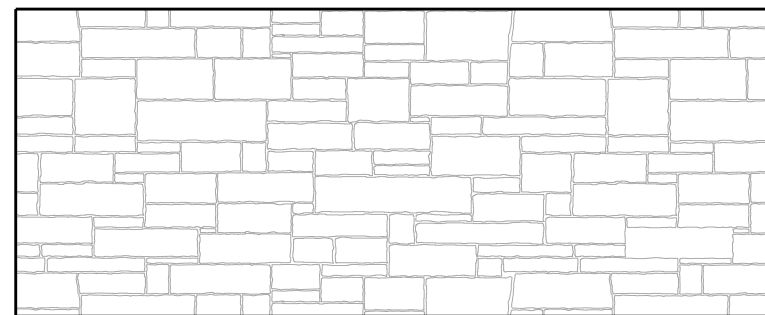
**SECTION A-A THRU PARAPET**

**GENERAL NOTES**

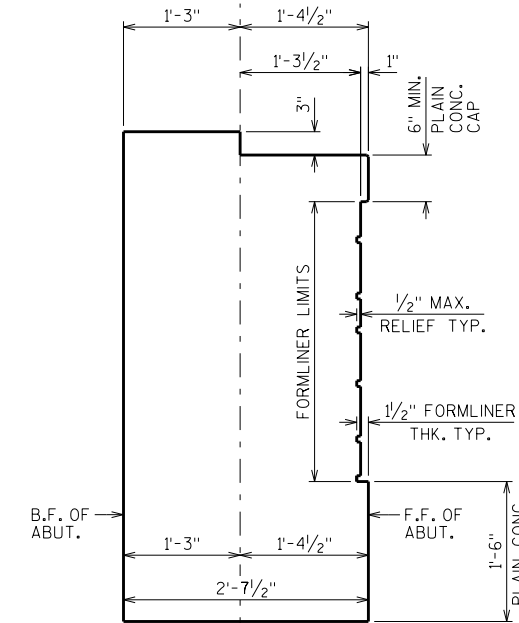
- ALL PLAIN CONCRETE AREAS SHALL NOT BE STAINED.
- ARCHITECTURAL SURFACE TREATMENT TO BE CUSTOM ROCK FORMLINER MINNEHAHA BLEND #12010-R.5 OR EQUIVALENT.
- FORMLINER COURSING ON ABUTMENTS AND WINGS SHALL BE LEVEL.
- THE FORMLINER COURSING ON THE WINGS SHALL BE VERTICALLY ALIGNED WITH THE FORMLINER COURSING ON THE FRONT OF THE ABUTMENT.
- THE FORMLINER PATTERN SHALL BE CONTINUOUS ACROSS CONSTRUCTION JOINTS.
- WRAP AROUND/MATCH FORMLINER PATTERN AT CORNERS.
- FORMLINER COURSING ON PARAPETS SHALL BE PARALLEL TO TOP OF PARAPETS.
- ALL ARCHITECTURAL SURFACE TREATMENT FORMLINER AREAS SHALL BE STAINED SHALL BE PAID FOR UNDER THE THE BID ITEM "CONCRETE STAINING MULTI-COLOR B-68-133" MULTI-COLOR STAIN TO LOOK SIMILAR TO WEATHERED LIMESTONE AS APPROVED BY FIELD ENGINEER.
- IF TOUCH UP PAINTING IS REQUIRED, IT SHALL BE DONE TO THE SATISFACTION OF THE FIELD ENGINEER AT NO ADDITIONAL COST.



**SECTION THRU FORMLINER**



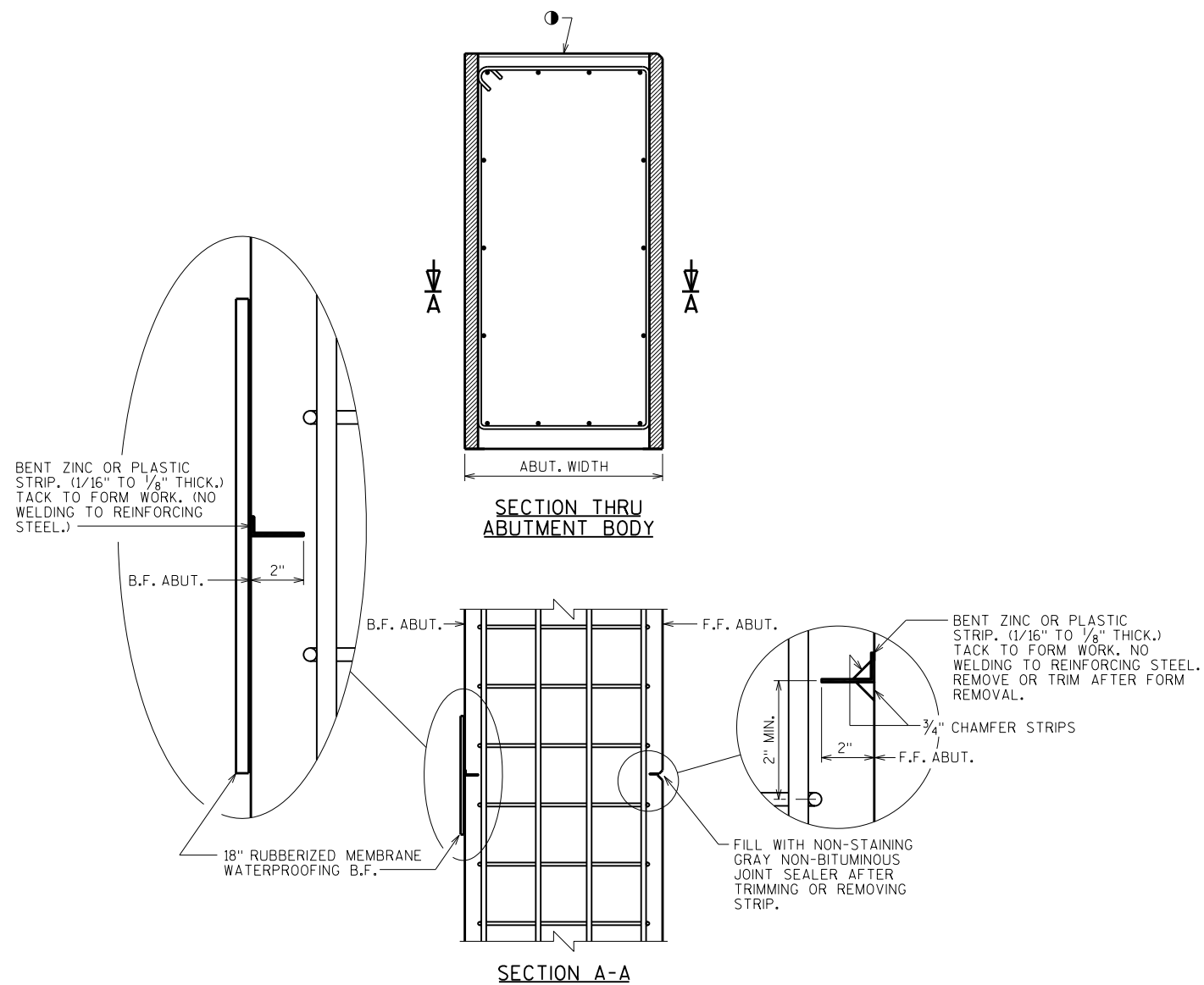
**FORMLINER DETAILS**



**SECTION THRU BODY**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. EMK
<b>AESTHETIC DETAILS</b>		SHEET 14	





**ALTERNATE CONSTRUCTION JOINT AT ABUTMENT**

**NOTES**

PARTIAL ZINC OR PLASTIC BULKHEAD MAY BE USED AS ALTERNATE CONSTRUCTION JOINT, WITH THE PERMISSION OF THE ENGINEER, AT THE CONTRACTOR'S EXPENSE.

VERTICAL CONSTRUCTION JOINT KEYWAY IS NOT REQUIRED WHEN USING ALTERNATE CONSTRUCTION JOINT.

CARE IS TO BE USED IN CASTING CONCRETE AROUND BULKHEAD TO PREVENT DISLOCATION OR MISALIGNMENT OF THE BULKHEAD.

SAW CUTTING JOINT IS NOT ALLOWED.

● USE A JOINT TOOL TO CONSTRUCT A CONTRACTION JOINT APPROXIMATELY 1/2" DEEP.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
<b>STRUCTURE B-68-133</b>			
DRAWN BY		DDS	PLANS CK'D. <b>EMK</b>
<b>ALTERNATE CONSTRUCTION JOINT</b>			SHEET 15



**EARTHWORK**

**CONSTRUCT TEMPORARY WIDENING - W. STATE ST / TOWN LINE RD INTERSECTION**

STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORDINATE
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED	
									1.00	1.25	
200+90	20090.41	0.0	5.48	0	0.00	0.0	0	0.0	0.0	0.0	0.0
201+00	20100.00	9.6	8.57	0	0.00	2.5	0	0.0	2.5	0.0	3.0
201+10	20110.00	10.0	15.28	0	0.20	4.4	0	0.0	6.9	0.0	5.6
201+20	20120.00	10.0	18.27	0	0.55	6.2	0	0.1	13.1	0.2	6.6
201+30	20130.00	10.0	20.06	0	0.19	7.1	0	0.1	20.2	0.2	7.3
201+40	20140.00	10.0	17.90	0	0.02	7.0	0	0.0	27.3	0.0	6.6
201+50	20150.00	10.0	18.94	0	0.00	6.8	0	0.0	34.1	0.0	7.0
201+60	20160.00	10.0	13.32	0	0.00	6.0	0	0.0	40.0	0.0	4.9
201+67	20167.17	7.2	0.20	0	0.00	1.8	0	0.0	41.8	0.0	0.1
						41.8	0	0.4			

**SIDEWALK - STH 161 / TOWN LINE RD INTERSECTION**

STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORDINATE
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED	
									1.00	1.25	
50+01	5000.50		2.45	0	0.02	0.0	0	0.0	0.0	0.0	0.0
50+10	5010.00	9.5	2.02	0	2.56	0.8	0	0.5	0.8	0.6	0.2
50+20	5020.00	10.0	1.92	0	3.40	0.7	0	1.1	1.5	1.9	-0.4
50+30	5030.00	10.0	1.03	0	4.60	0.5	0	1.5	2.1	3.8	-1.7
50+40	5040.00	10.0	2.14	0	3.28	0.6	0	1.5	2.6	5.6	-3.0
50+50	5050.00	10.0	2.39	0	3.16	0.8	0	1.2	3.5	7.1	-3.6
50+60	5060.00	10.0	0.16	0	8.72	0.5	0	2.2	4.0	9.9	-5.9
50+75	5074.50	14.5	2.68	0	0.07	0.8	0	2.4	4.7	12.8	-8.1
51+14	5114.00	39.5	2.99	0	0.18	4.1	0	0.2	8.9	13.0	-4.2
51+22	5122.00	8.0	2.54	0	0.42	0.8	0	0.1	9.7	13.2	-3.5
51+27	5127.00	5.0	2.90	0	0.23	0.5	0	0.1	10.2	13.2	-3.0
						10.2	0	10.6			

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.

**EARTHWORK**

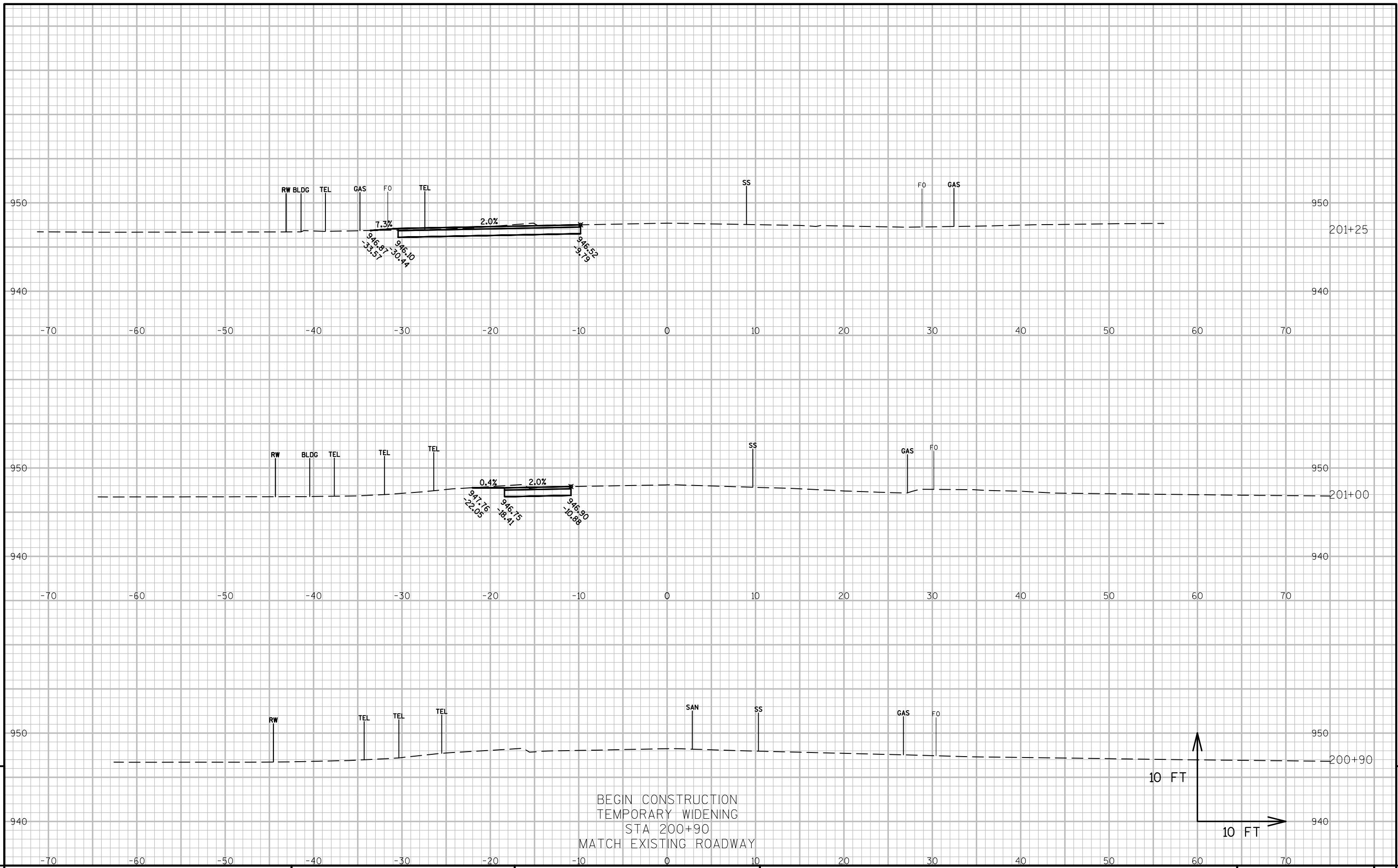
**BRIDGE REPLACEMENT - STH 49, MAINLINE**

STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORDINATE
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED	
									1.00	1.25	
09+28	928.00		87.10	35	0.49	0.0	0	0.0	0.0	0.0	0.0
09+30	930.00	2.0	87.06	35	0.47	6.5	3	0.0	6.5	0.0	3.8
09+40	940.00	10.0	87.09	35	0.52	32.3	13	0.2	38.7	0.3	22.9
09+50	950.00	10.0	88.85	35	2.29	32.6	13	0.5	71.3	0.9	41.8
09+60	960.00	10.0	88.69	35	3.34	32.9	13	1.0	104.2	2.2	60.5
09+64	964.41	4.4	84.86	35	10.05	14.2	6	1.1	118.3	3.6	67.5
09+70	970.00	5.6	100.45	35	1.92	19.2	7	1.2	137.5	5.1	77.9
09+79	979.41	9.4	82.85	35	54.02	32.0	12	9.8	169.5	17.3	85.5
10+17	1016.58		82.96	35	40.02	0.0	0	0.0	169.5	17.3	85.5
10+20	1020.00	3.4	82.59	35	21.84	10.5	4	3.9	180.0	22.2	86.6
10+30	1030.00	10.0	80.34	20	6.33	30.2	10	5.2	210.1	28.8	100.1
10+32	1031.58	1.6	79.79	18	5.17	4.7	1	0.3	214.8	29.2	103.3
10+40	1040.00	8.4	84.69	18	0.50	25.6	6	0.9	240.5	30.3	122.2
10+50	1050.00	10.0	81.51	18	0.77	30.8	7	0.2	271.2	30.6	146.0
10+60	1060.00	10.0	81.93	18	0.74	30.3	7	0.3	301.5	30.9	169.3
10+70	1070.00	10.0	81.87	18	0.79	30.3	7	0.3	331.8	31.3	192.6
10+80	1080.00	10.0	81.33	18	0.91	30.2	7	0.3	362.1	31.7	215.7
10+85	1085.00	5.0	0.00	18	0.00	7.5	3	0.1	369.6	31.8	219.8
						369.6	118	25.4			

**REMOVE TEMPORARY WIDENING - W. STATE ST / TOWN LINE RD INTERSECTION**

STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORDINATE
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXPANDED	
									1.00	1.25	
200+90	20090.41	0.0	5.44	2	5.48	0.0	0	0.0	0.0	0.0	0.0
201+00	20100.00	9.6	7.53	3	8.57	2.3	1	2.5	2.3	3.1	-1.2
201+10	20110.00	10.0	14.39	5	15.28	4.1	1	4.4	6.4	5.5	-1.5
201+20	20120.00	10.0	18.23	6	18.27	6.0	2	6.2	12.4	7.8	-3.0
201+30	20130.00	10.0	21.69	7	20.06	7.4	2	7.1	19.8	8.9	-3.3
201+40	20140.00	10.0	18.51	6	17.90	7.4	3	7.0	27.2	8.8	-4.4
201+50	20150.00	10.0	18.77	6	18.94	6.9	2	6.8	34.1	8.5	-3.9
201+60	20160.00	10.0	12.53	4	13.32	5.8	2	6.0	39.9	7.5	-4.8
201+67	20167.17	7.2	0.20	0	0.20	1.7	1	1.8	41.6	2.2	-2.8
						41.6	14	41.8			

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.



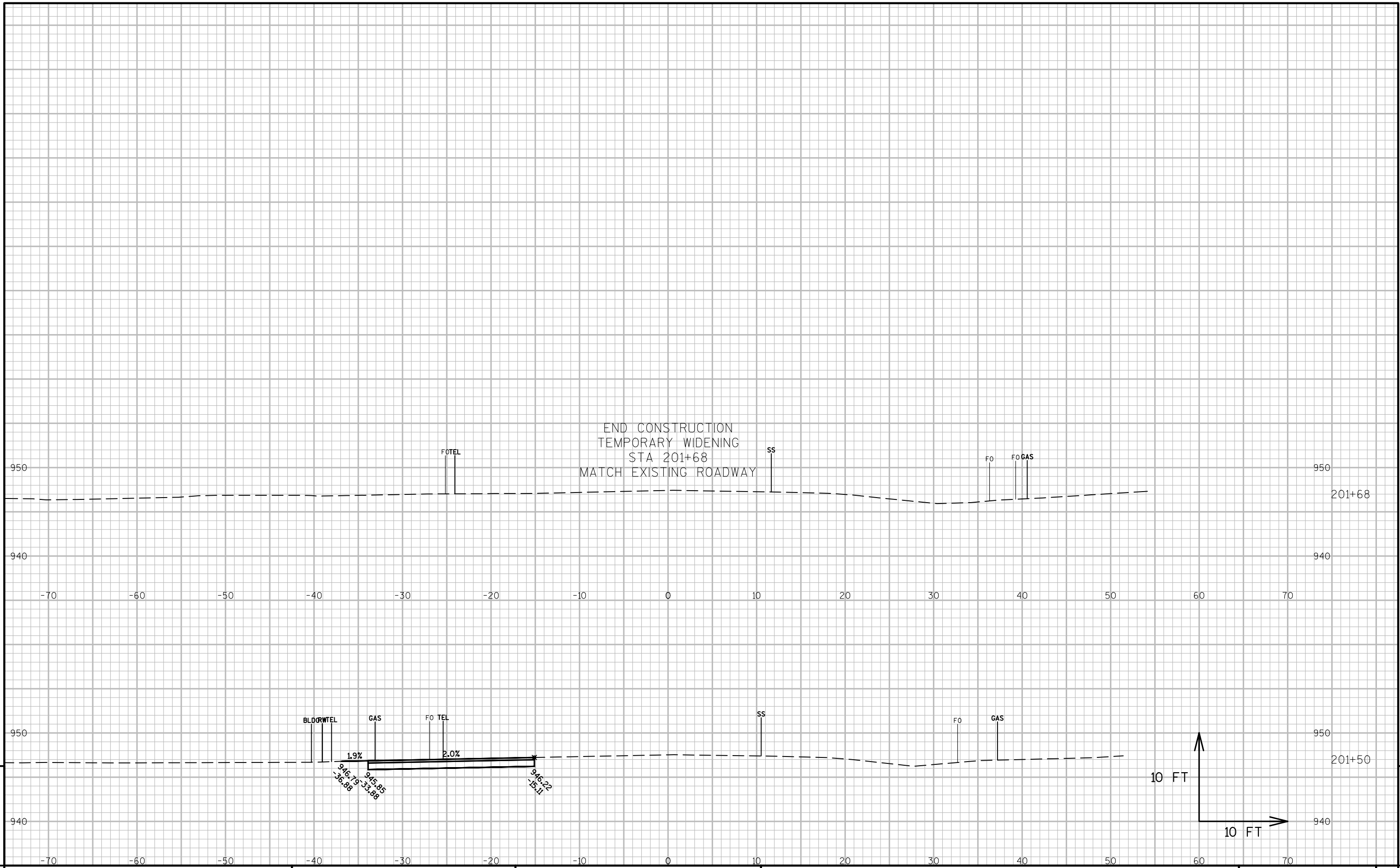
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PROJECT NO: 6270-00-74      HWY: STH 49      COUNTY: WAUPACA      CROSS SECTIONS: PROPOSED      SHEET      E

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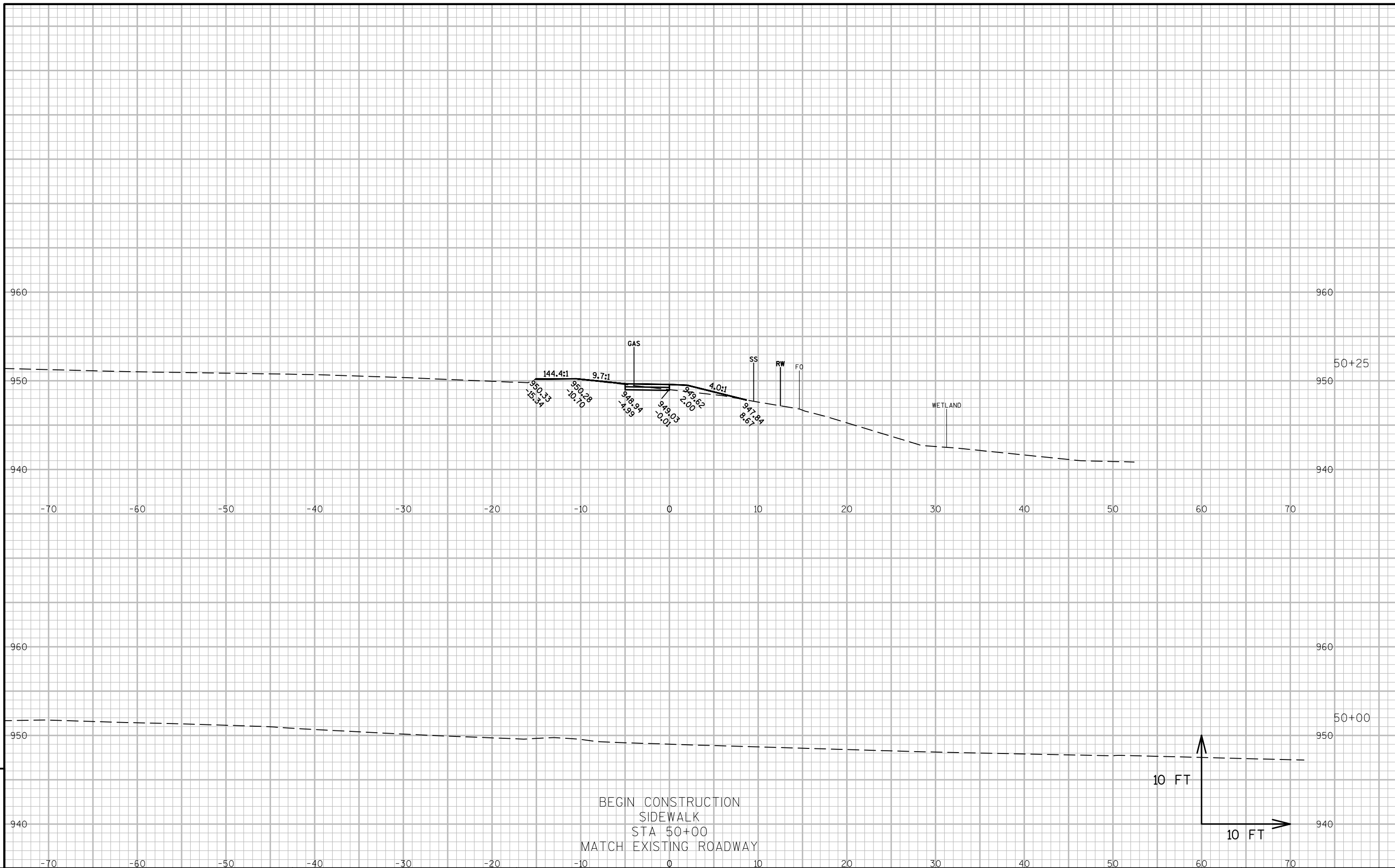
LAYOUT NAME - 090201-XS



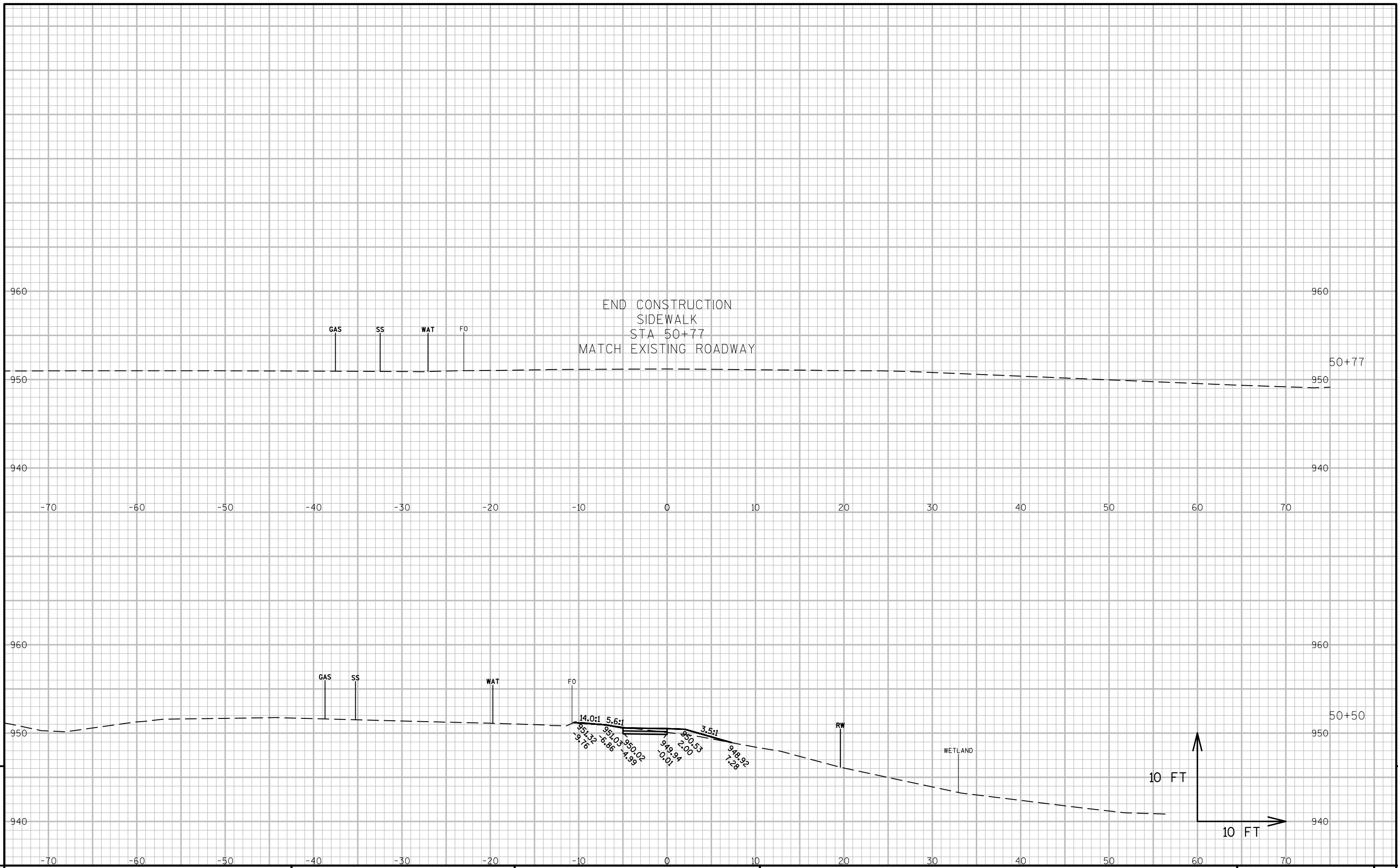
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PROJECT NO: 6270-00-74	HWY: STH 49	COUNTY: WAUPACA	CROSS SECTIONS: PROPOSED	SHEET	E
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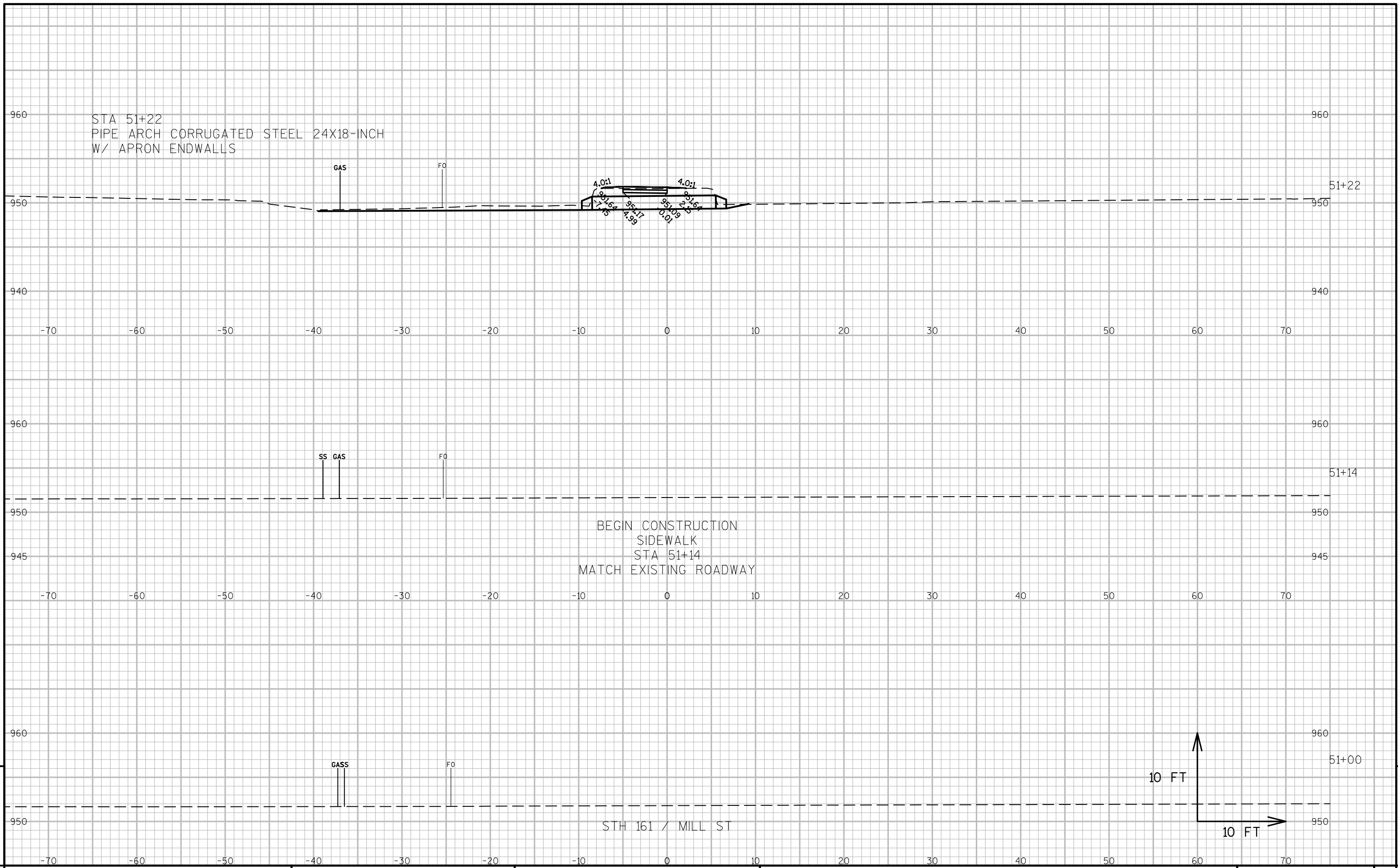
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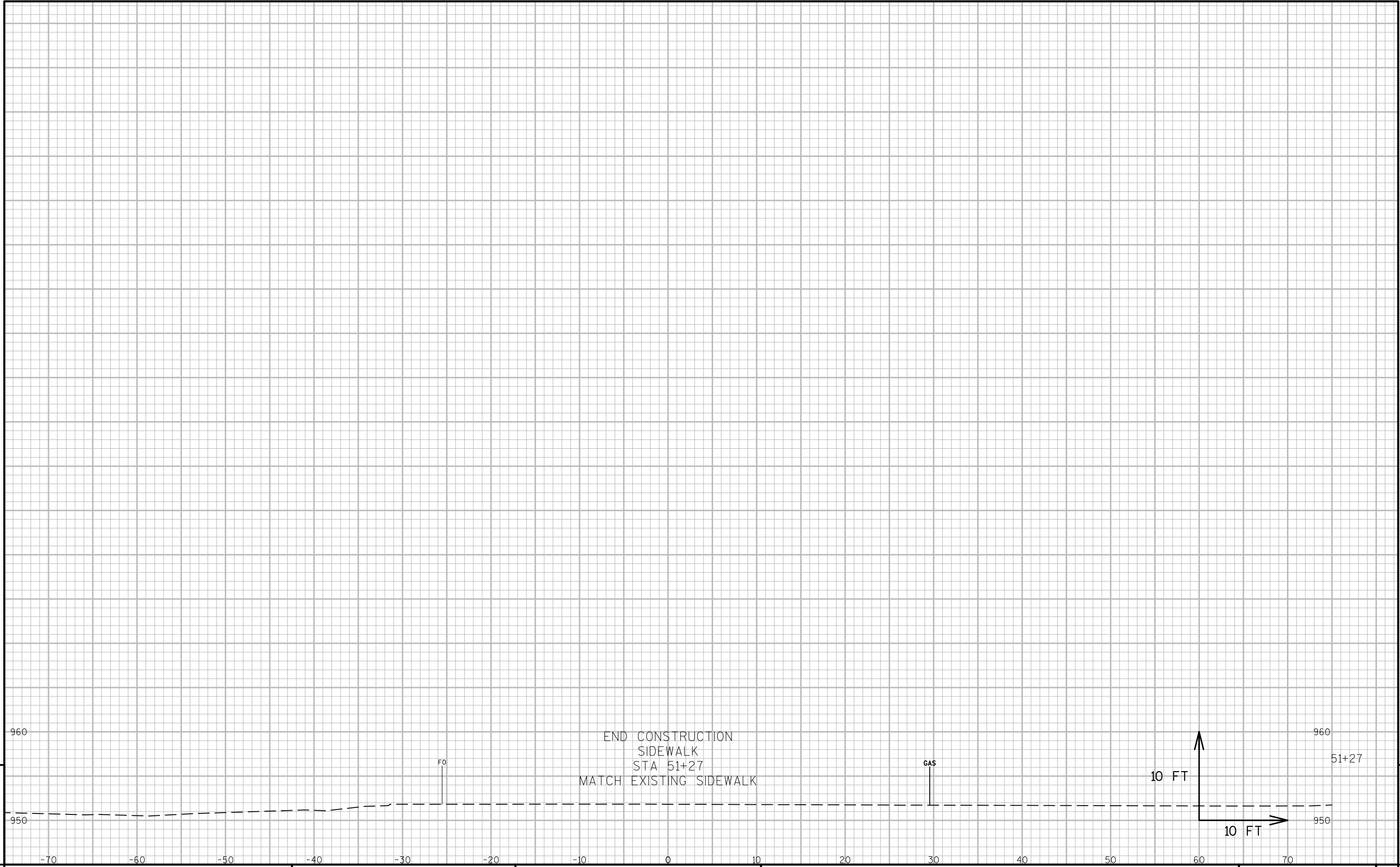
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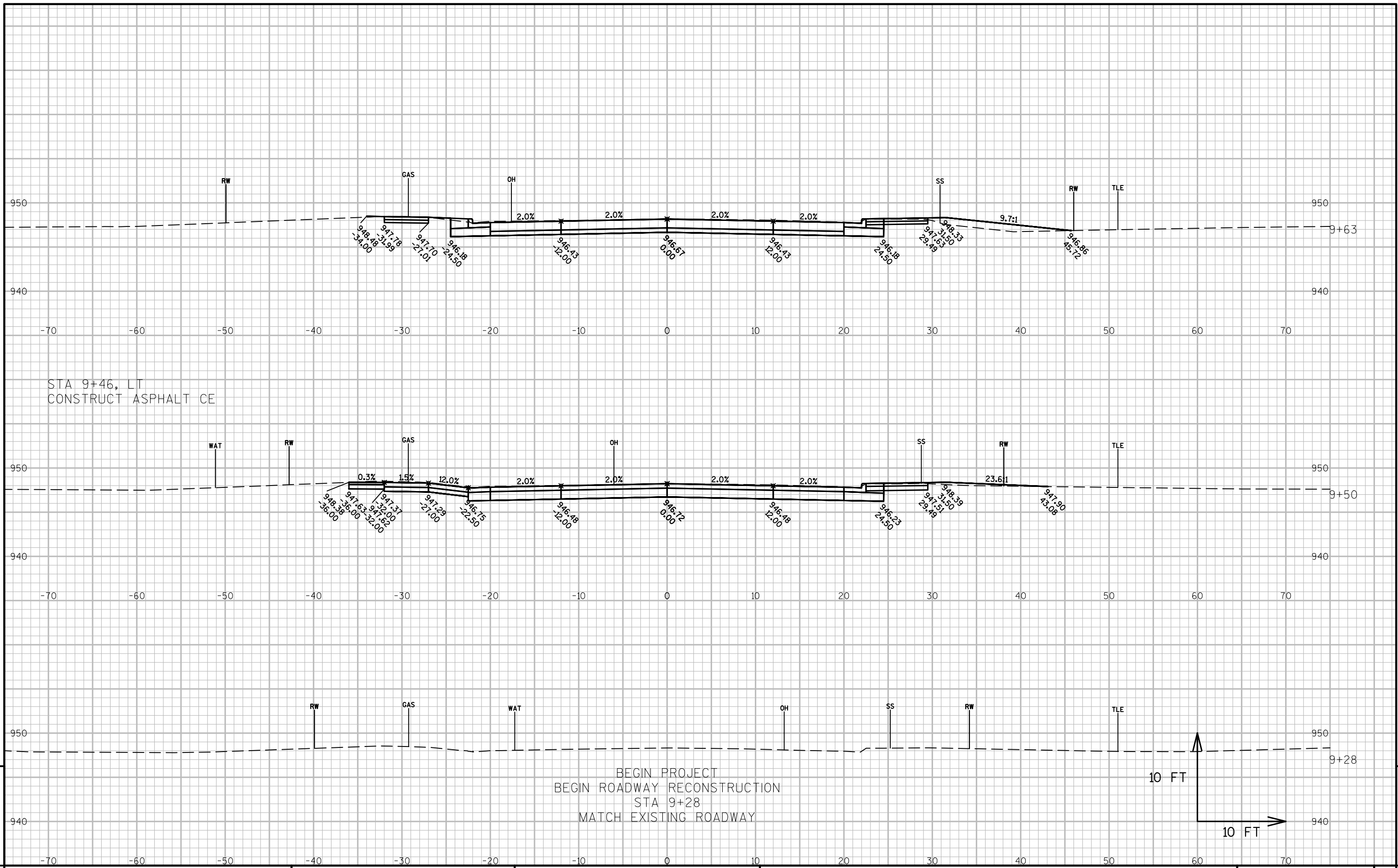




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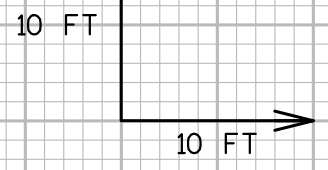


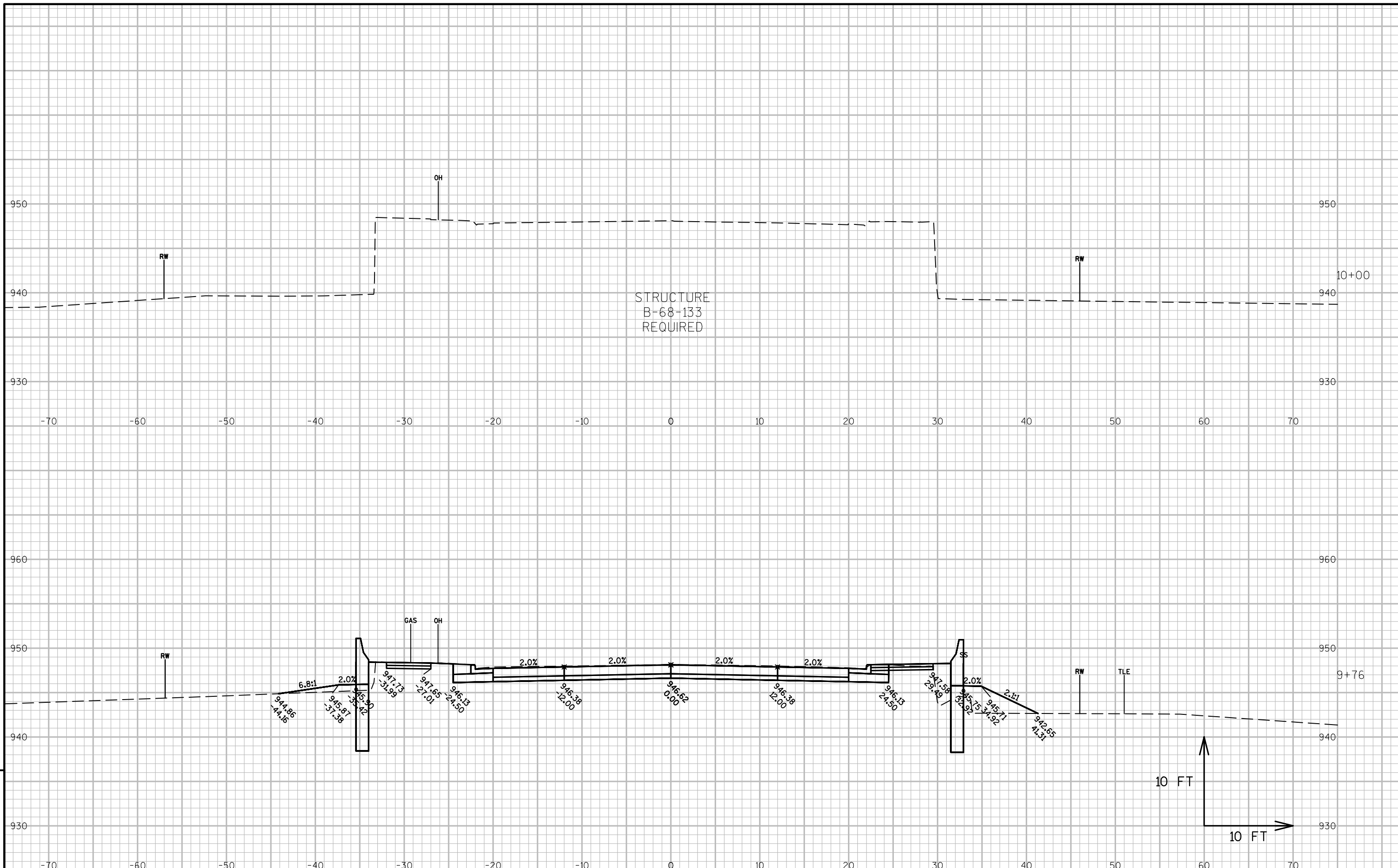
PROJECT NO: 6270-00-74	HWY: STH 49	COUNTY: WAUPACA	CROSS SECTIONS: PROPOSED	SHEET	E
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STA 9+46, LT  
CONSTRUCT ASPHALT CE

BEGIN PROJECT  
BEGIN ROADWAY RECONSTRUCTION  
STA 9+28  
MATCH EXISTING ROADWAY





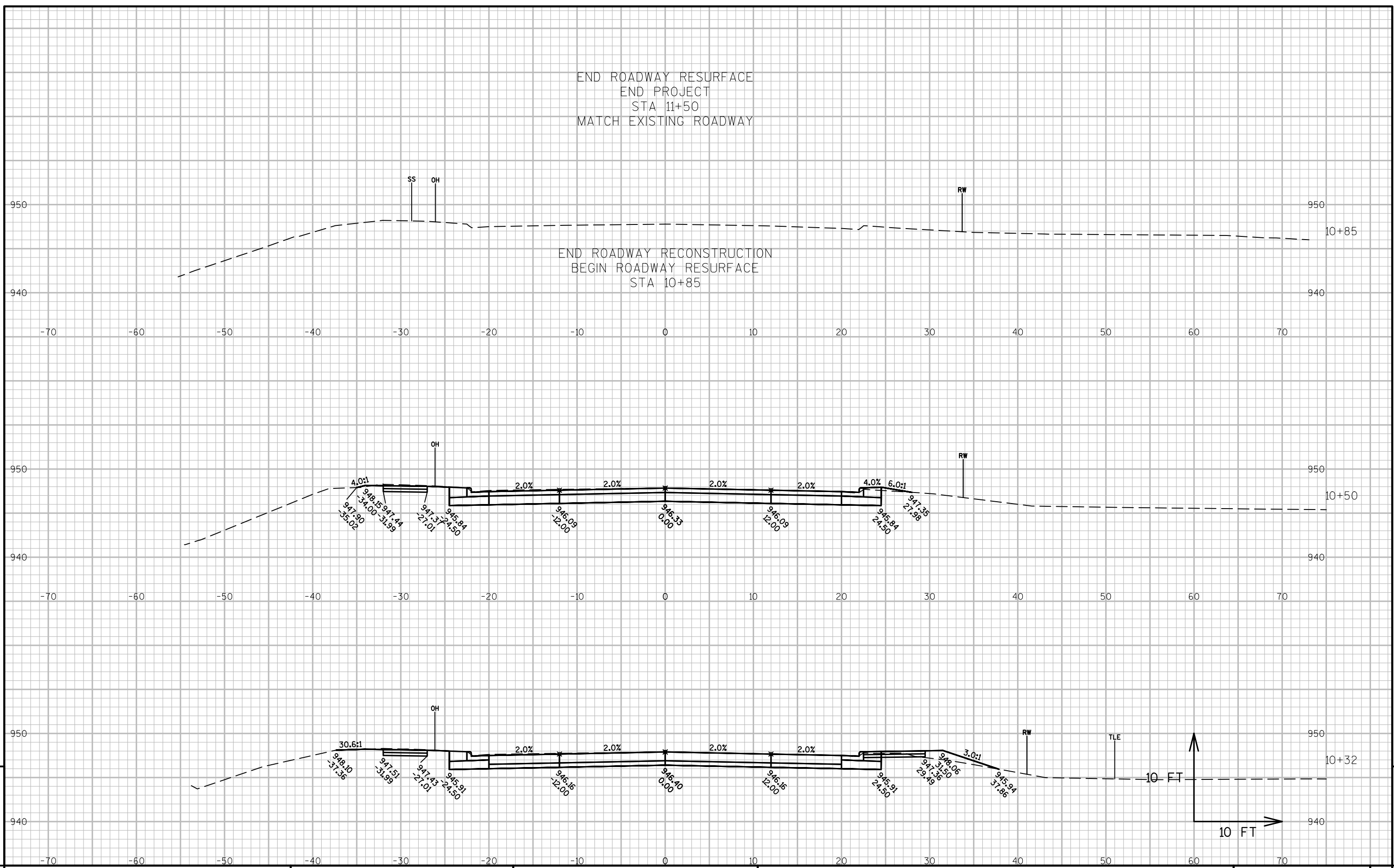
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PROJECT NO: 6270-00-74      HWY: STH 49      COUNTY: WAUPACA      CROSS SECTIONS: PROPOSED      SHEET      E

END ROADWAY RESURFACE  
 END PROJECT  
 STA 11+50  
 MATCH EXISTING ROADWAY

END ROADWAY RECONSTRUCTION  
 BEGIN ROADWAY RESURFACE  
 STA 10+85



9

9

PROJECT NO: 6270-00-74      HWY: STH 49      COUNTY: WAUPACA      CROSS SECTIONS: PROPOSED      SHEET      E

FILE NAME : P:\60548152\900\_WORK\910\_CAD\60548152\SHEETS\PLAN\0902-XS.DWG      PLOT DATE : 10/30/2019 4:13 PM      PLOT BY : DOLAN, ISAAC      PLOT NAME :      PLOT SCALE : 1 IN:10 FT      WISDOT/CADD SHEET 49

LAYOUT NAME - 090209-XS



## ***Wisconsin Department of Transportation***

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