

EAU FEBRUARY 2020

PROJECT ID: 7340-00-70

WITH: N/A

COUNTY: JACKSON

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control Plan)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 44



DESIGN DESIGNATION

A.A.D.T. (2020)	= 265
A.A.D.T. (2040)	= 340
D.H.V.	= 31
D.D.	= 60/40
T.	= 10% (ASSUMED)
DESIGN SPEED	= 40 MPH
ESALS	= 110,400

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

CTH H - CTH P

TROUT RUN CREEK BRIDGE B-27-165

CTH X

JACKSON COUNTY

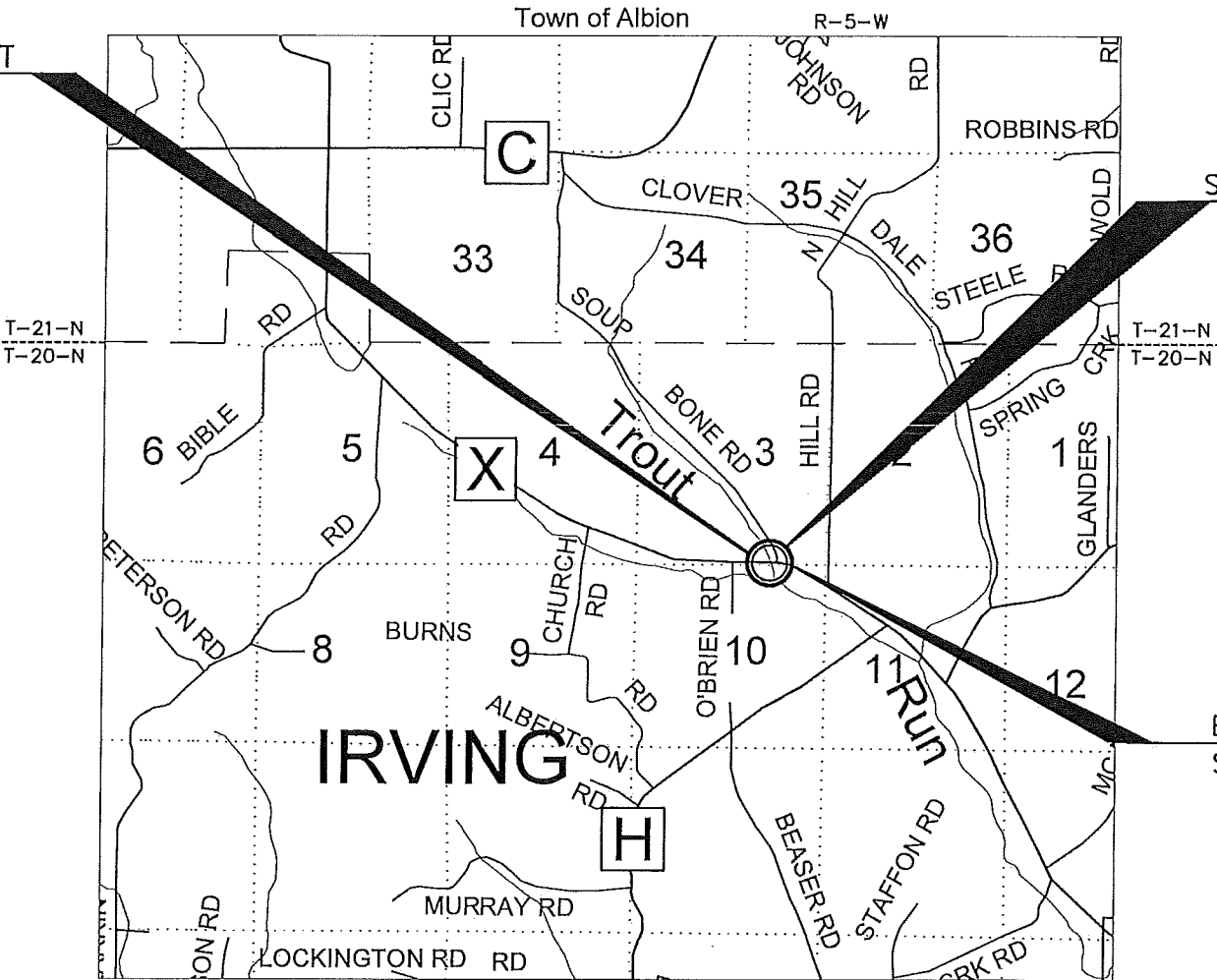
STATE PROJECT NUMBER

7340-00-70

BEGIN PROJECT

STA. 12+00

Y=159,151.52
X=354,883.09



STRUCTURE B-27-165

END PROJECT
STA. 13+50

LAYOUT
SCALE 0 1 MILE
TOTAL NET LENGTH OF CENTERLINE = 0.028 MI

"COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), JACKSON COUNTY."

"ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88)."

STATE PROJECT

7340-00-70

FEDERAL PROJECT

PROJECT

WISC 2020054

CONTRACT

1

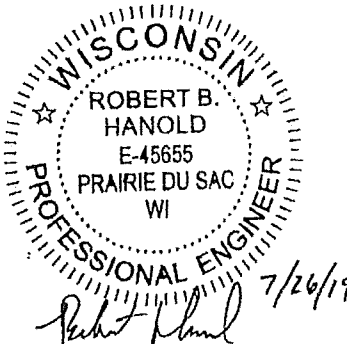
ACCEPTED FOR

COUNTY JACKSON

7-30-19
(Date) (Highway Commissioner)

ORIGINAL PLANS PREPARED BY

JEWELL
associates engineers, inc.
Engineers - Architects - Surveyors



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor JEWELL ASSOCIATES ENGINEERS, INC.
Designer JEWELL ASSOCIATES ENGINEERS, INC.
Project Manager MATTHEW THORSEN, P.E.
Regional Examiner NW REGION
Regional Supervisor ANDY STENSLAND, P.E.

APPROVED FOR THE DEPARTMENT

DATE: 7/31/19
(Signature)

E

LIST OF STANDARD ABBREVIATIONS

ABUT	Abutment	INV	Invert	SALV	Salvaged
AC	Acre	IP	Iron Pipe or Pin	SAN S	Sanitary Sewer
AGG	Aggregate	IRS	Iron Rod Set	SEC	Section
AH	Ahead	JT	Joint	SHLDR	Shoulder
<	Angle	JCT	Junction	SHR	Shrinkage
ASPH	Asphaltic	LHF	Left-Hand Forward	SW	Sidewalk
AVG	Average	L	Length of Curve	S	South
ADT	Average Daily Traffic	LIN FT or LF	Linear Foot	SQ	Square
BAD	Base Aggregate Dense	LC	Long Chord of Curve	SF or SQ FT	Square Feet
BK	Back	MH	Manhole	SY or SQ YD	Square Yard
BF	Back Face	MB	Mailbox	STD	Standard
BM	Bench Mark	ML or M/L	Match Line	SDD	Standard Detail Drawings
BR	Bridge	N	North	STH	State Trunk Highways
C or C/L	Center Line	Y	North Grid Coordinate	STA	Station
CC	Center to Center	OD	Outside Diameter	SS	Storm Sewer
CTH	County Trunk Highway	PLE	Permanent Limited Easement	SG	Subgrade
CR	Creek			SE	Superelevation
CR	Crushed	PT	Point	SL or S/L	Survey Line
CY or CU YD	Cubic Yard	PC	Point of Curvature	SV	Septic Vent
CP	Culvert Pipe	PI	Point of Intersection	T	Tangent
C & G	Curb and Gutter	PRC	Point of Reverse Curvature	TEL	Telephone
D	Degree of Curve	PT	Point of Tangency	TEMP	Temporary
DHV	Design Hour Volume	POC	Point On Curve	TI	Temporary Interest
DIA	Diameter	POT	Point on Tangent	TLE	Temporary Limited Easement
E	East	PVC	Polyvinyl Chloride	t	Ton
X	East Grid Coordinate	PCC	Portland Cement Concrete	LB	Town
ELEC	Electric (al)	LB	Pound	T or TN	Transition
EL or ELEV	Elevation	PSI	Pounds Per Square Inch	TRANS	Transit Line
ESALS	Equivalent Single Axle Loads	PE	Private Entrance	TL or T/L	Trucks (percent of)
		R	Radius	T	Typical
EBS	Excavation Below Subgrade	RR	Railroad	TYP	Unclassified
FF	Face to Face	R	Range	UNCL	Underground Cable
FE	Field Entrance	RL or R/L	Reference Line	UG	United States Highway
F	Fill	RP	Reference Point	USH	Variable
FG	Finished Grade	RCCP	Reinforced Concrete	VAR	Velocity or Design Speed
FL or F/L	Flow Line		Culvert Pipe	V	Vertical
FT	Foot	REQ'D	Required	VERT	Vertical Curve
FTG	Footing	RES	Residence or Residential	VC	Volume
GN	Grid North	RW	Retaining Wall	VOL	Water Main
HT	Height	RT	Right	WM	Water Valve
CWT	Hundredweight	RHF	Right-Hand Forward	WV	West
HYD	Hydrant	R/W	Right-of-Way	W	Westbound
INL	Inlet	R	River	WB	Yard
ID	Inside Diameter	RD	Road	YD	
		RDWY	Roadway		

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER.

DISTURBED AREAS SHOWN WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B), SEEDED (USE TEMPORARY SEEDING AND SEED MIX NO. 20), AND MULCHED AS DIRECTED BY THE ENGINEER. ALL POST CONSTRUCTION WET AREAS SHALL BE SEEDED WITH SEEDING MIXTURE NO. 60.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE AND TEMPORARY DITCH CHECKS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE SHALL BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATION OF ALL PERMANENT SIGNING SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

WETLANDS ARE PRESENT IN THE PROJECT LIMITS. THE CONTRACTOR SHALL NOT OPERATE EQUIPMENT BEYOND THE SLOPE INTERCEPTS FROM STA. 12+08 – STA. 12+59, LT., STA. 12+91 – STA. 13+15, LT., STA. 12+33 – STA. 12+60, RT., AND STA. 12+93 – STA. 13+36, RT.

4-INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1¾-INCH UPPER LAYER AND A 2¼-INCH LOWER LAYER. THE NOMINAL SIZE AGGREGATE USED FOR THE LOWER LAYER SHALL BE 12.5 MM.

ASPHALTIC SURFACE QUANTITIES WERE CALCULATED USING 115 LB/SY/IN.

CONTACTS

JACKSON COUNTY HIGHWAY DEPARTMENT:

JAY BOREK, COMMISSIONER
119 HARRISON STREET
BLACK RIVER FALLS, WI 54615
PH: (715) 284-0233
EMAIL: jay.borek@co.jackson.wi.us

DESIGN CONSULTANT:

JEWELL ASSOCIATES ENGINEERS, INC.
560 SUNRISE DRIVE
SPRING GREEN, WI 53588
ATTN: ROBERT HANOLD, P.E.
PH: (608) 588-7484
CELL: (608) 606-3568
EMAIL: robert.hanold@jewellassoc.com

DNR LIAISON:

STATE OF WISCONSIN
DNR WEST CENTRAL
REGION HEADQUARTERS
1300 W CLAIREMONT AVE.
EAU CLAIRE, WI 54701
ATTN: LEAH NICOL
PH: (715) 934-9014
EMAIL: Leah.Nicol@wisconsin.gov

UTILITIES

TELEPHONE

CENTURYLINK
ATTN: BRET CLARK
311 SOUTH COURT STREET
SPARTA, WI 54656
PH: (608) 269-0819
EMAIL: bret.clark@centurylink.com

ELECTRIC

JACKSON ELECTRIC COOPERATIVE
ATTN:ERIC STEIEN
PO BOX 546
BLACK RIVER FALLS, WI 54615
PH: (715) 284-5385
EMAIL: esteien@jackelec.com

DIGGERSHOTLINE

Dial 811 or (800) 242-8511

www.DiggersHotline.com

* DENOTES UTILITY IS NOT A MEMBER OF DIGGERS HOTLINE

HYDROLOGIC SOIL GROUP

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT												
ASPHALT	.70 – .95											
CONCRETE	.80 – .95											
BRICK	.70 – .80											
DRIVES, WALKS	.75 – .85											
ROOFS	.75 – .95											
GRAVEL ROADS, SHOULDERS	.40 – .60											

TOTAL PROJECT AREA= 0.35 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.22 ACRES

PROJECT NO: 7340-00-70

HWY: CTH X

COUNTY: JACKSON

GENERAL NOTES, CONTACTS, UTILITIES, STD ABBREVIATIONS, AND HSG CHART

SHEET

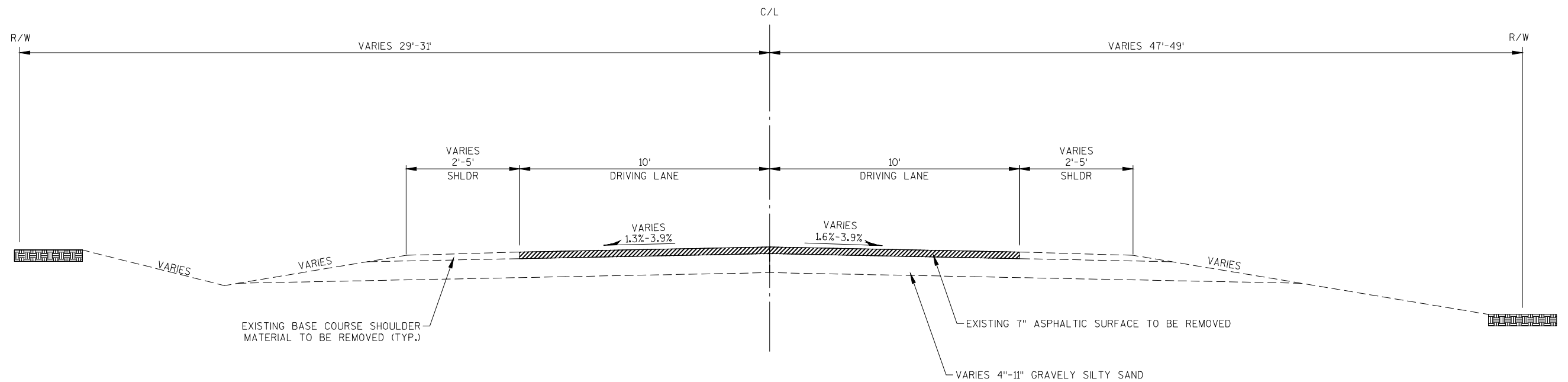
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FILE NAME : R:\PROJECTS\W11591 JACKSON CO CTH X BRIDGE\SHEETSPLAN\DETAILS\GEN NOTES.DWG
LAYOUT : GEN NOTES

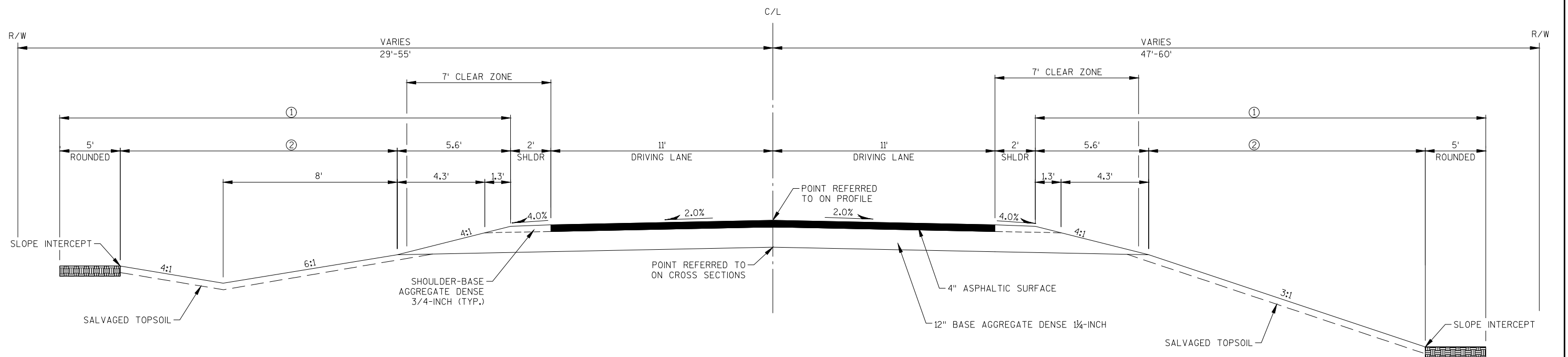
PLOT DATE : 7/26/2019
PLOT TIME : 1:41:44 PM

PLOT BY : JONAH DRAKE

PLOT SCALE : 1" = 1'



TYPICAL EXISTING SECTION
 CTH X
 STA. 12+00 - 13+50



CUT

FILL

TYPICAL FINISHED SECTION
 CTH X
 STA. 12+00 - 13+50

- ① LIMITS OF SEEDING MIXTURE NO. 20 OR SEEDING MIXTURE NO. 60, SEEDING TEMPORARY, MULCHING, & FERTILIZER TYPE B (AS DIRECTED BY ENGINEER)
- ② LIMITS OF SALVAGED TOPSOIL (AS DIRECTED BY ENGINEER)

Estimate Of Quantities

7340-00-70					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0205	Grubbing	STA	2.000	2.000
0004	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 12+75	LS	1.000	1.000
0006	205.0100	Excavation Common	CY	85.000	85.000
0008	206.1000	Excavation for Structures Bridges (structure) 01. B-27-165	LS	1.000	1.000
0010	208.0100	Borrow	CY	195.000	195.000
0012	210.1500	Backfill Structure Type A	TON	320.000	320.000
0014	213.0100	Finishing Roadway (project) 01. 7340-00-70	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	15.000	15.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	240.000	240.000
0020	455.0605	Tack Coat	GAL	14.000	14.000
0022	465.0105	Asphaltic Surface	TON	63.000	63.000
0024	502.0100	Concrete Masonry Bridges	CY	132.000	132.000
0026	502.3200	Protective Surface Treatment	SY	213.000	213.000
0028	503.0136	Prestressed Girder Type I 36-Inch	LF	220.000	220.000
0030	505.0400	Bar Steel Reinforcement HS Structures	LB	3,560.000	3,560.000
0032	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	16,290.000	16,290.000
0034	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0036	506.4000	Steel Diaphragms (structure) 01. B-27-165	EACH	3.000	3.000
0038	513.4061	Railing Tubular Type M	LF	166.000	166.000
0040	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	500.000	500.000
0044	606.0300	Riprap Heavy	CY	355.000	355.000
0046	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	200.000	200.000
0048	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7340-00-70	EACH	1.000	1.000
0050	619.1000	Mobilization	EACH	1.000	1.000
0052	624.0100	Water	MGAL	4.000	4.000
0054	625.0500	Salvaged Topsoil	SY	375.000	375.000
0056	627.0200	Mulching	SY	790.000	790.000
0058	628.1504	Silt Fence	LF	410.000	410.000
0060	628.1520	Silt Fence Maintenance	LF	820.000	820.000
0062	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0064	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0066	628.7504	Temporary Ditch Checks	LF	24.000	24.000
0068	629.0210	Fertilizer Type B	CWT	0.500	0.500
0070	630.0120	Seeding Mixture No. 20	LB	15.000	15.000
0072	630.0160	Seeding Mixture No. 60	LB	2.000	2.000
0074	630.0200	Seeding Temporary	LB	18.000	18.000

Estimate Of Quantities

7340-00-70

Line	Item	Item Description	Unit	Total	Qty
0076	630.0300	Seeding Borrow Pit	LB	3.000	3.000
0078	630.0500	Seed Water	MGAL	19.000	19.000
0080	633.5100	Markers Row	EACH	9.000	9.000
0082	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0084	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0086	638.2602	Removing Signs Type II	EACH	8.000	8.000
0088	638.3000	Removing Small Sign Supports	EACH	8.000	8.000
0090	642.5001	Field Office Type B	EACH	1.000	1.000
0092	643.0420	Traffic Control Barricades Type III	DAY	1,134.000	1,134.000
0094	643.0705	Traffic Control Warning Lights Type A	DAY	1,764.000	1,764.000
0096	643.0900	Traffic Control Signs	DAY	882.000	882.000
0098	643.5000	Traffic Control	EACH	1.000	1.000
0100	645.0111	Geotextile Type DF Schedule A	SY	90.000	90.000
0102	645.0120	Geotextile Type HR	SY	580.000	580.000
0104	646.1020	Marking Line Epoxy 4-Inch	LF	600.000	600.000
0106	650.4500	Construction Staking Subgrade	LF	93.000	93.000
0108	650.5000	Construction Staking Base	LF	93.000	93.000
0110	650.6500	Construction Staking Structure Layout (structure) 01. B-27-165	LS	1.000	1.000
0112	650.9910	Construction Staking Supplemental Control (project) 01. 7340-00-70	LS	1.000	1.000
0114	650.9920	Construction Staking Slope Stakes	LF	93.000	93.000
0116	690.0150	Sawing Asphalt	LF	40.000	40.000
0118	715.0502	Incentive Strength Concrete Structures	DOL	792.000	792.000
0120	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	200.000	200.000
0122	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	200.000	200.000

3

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GRUBBING										EARTHWORK SUMMARY																																																																																																								
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PROJECT NO: 7340-00-70		HWY: CTH X		COUNTY: JACKSON		MISCELLANEOUS QUANTITIES								SHEET		E																																																																																																		

3

3

ALL BID ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED

PERMANENT SIGNING

APPROX. STATION	POSITIION	LOCATION	SIGN CODE	SIGN DESCRIPTION	SIGN SIZE	634.0612 POSTS WOOD 4X6 INCH X 12- FT (EACH)	637.2230 SIGNS TYPE II REFLECTIVE (SF)	638.2602 REMOVING SIGNS TYPE II (EACH)	638.3000 REMOVING SMALL SIGN SUPPORTS (EACH)
--	RIGHT	CTH C INT.	R12-55	20 TON BRIDGE __MILES AHEAD	48X18	---	---	1	1
12+35	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	---	---
12+35	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	---	---
12+37	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1
12+38	RIGHT	MAINLINE	R12-1	WEIGHT LIMIT 20 TONS	24X30	---	---	1	1
12+43	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	---	---	1	1
13+05	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	---	---	1	1
13+11	LEFT	MAINLINE	R12-1	WEIGHT LIMIT 20 TONS	24X30	---	---	1	1
13+11	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1
13+16	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	---	---
13+16	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	---	---
--	LEFT	CTH H INT.	R12-55	20 TON BRIDGE __MILES AHEAD	48X18	---	---	1	1
TOTALS =						4	12.00	8	8

TRAFFIC CONTROL

TRAFFIC CONTROL						
643.0420 BARRICADES TYPE III (DAY)		643.0705 WARNING LIGHTS TYPE A (DAY)		643.0900 TRAFFIC CONTROL SIGNS (DAY)		
NO. DAYS	NO. DEVICES	NO. DAYS	NO. DEVICES	NO. DAYS	NO. DEVICES	
63	18	63	28	63	14	
TOTALS =		1134	1764	882		

MARKING LINE EPOXY 4-INCH

STATION-STATION	LOCATION	DESCRIPTION	646.1020 (LF)
12+00-13+50	MAINLINE	DOUBLE YELLOW	300
12+00-13+50	MAINLINE, LT.	WHITE EDGE LINE	150
12+00-13+50	MAINLINE, RT.	WHITE EDGE LINE	150
TOTALS =			600

CONSTRUCTION STAKING

CONSTRUCTION STAKING				
		650.4500 SUBGRADE (L.F.)	650.5000 BASE (L.F.)	650.9920 SLOPES STAKES (L.F.)
STATION-STATION	LOCATION			
12+00 - 13+50	MAINLINE	93	93	93
TOTAL =		93	93	93

SAWING ASPHALT

STATION	LOCATION	690.0150 (L.F.)
12+00	MAINLINE	20
13+50	MAINLINE	20
TOTAL =		40

CONVENTIONAL ABBREVIATIONS

ACCESS POINT/ DRIVEWAY CONNECTION	AP	PROPERTY LINE	PL (100')
ACCESS RIGHTS	AR	RECORDED AS	R/L
ACRES	AC.	REFERENCE LINE	ROR
AND OTHERS	ET.AL.	RELEASE OF RIGHTS	REM.
BARN	B.	REMAINING	R/W
CENTERLINE	C/L	RIGHT-OF-WAY	SEC.
CERTIFIED SURVEY MAP	CSM	SECTION	S.
CORNER	COR.	SHED	STA.
CONVEYANCE OF RIGHTS	CR	STATION	TILE
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	V.
EASEMENT	EASE.	VOLUME	
GARAGE	G.		
HIGHWAY EASEMENT	H.E.	CURVE DATA	
HOUSE	H.	LONG CHORD	LCH
HOUSE TRAILER	H.T.	LONG CHORD BEARING	LCB
LAND CONTRACT	LC	RADIUS	R
MONUMENT	MON.	DEGREE OF CURVE	D
PAGE	P.	CENTRAL ANGLE OR DELTA	DELTA
PERMANENT LIMITED EASEMENT	PLE	LENGTH OF CURVE	L
		TANGENT	TAN

CONVENTIONAL SYMBOLS

FOUND SURVEY MONUMENT (WITH POINT NUMBER)	1040	PROPOSED R/W LINE	
R/W MONUMENT	• (SET)	EXISTING H.E. LINE	
R/W STANDARD	Δ (SET)	PROPERTY LINE	
SIGN	ISIGN	LOT & TIE LINES	
SECTION CORNER MONUMENT	⊕	SLOPE INTERCEPTS	
SECTION CORNER SYMBOL	⊕	CORPORATE LIMITS	
FEE (HATCH VARIES)		NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	
TEMPORARY LIMITED EASEMENT		NO ACCESS (BY ACQUISITION)	
PERMANENT LIMITED EASEMENT		NO ACCESS (BY STATUTORY AUTHORITY)	
R/W BOUNDARY POINT	⊕	NO ACCESS (NEW HIGHWAY)	
PARCEL NUMBER	⑧	SECTION LINE	
UTILITY PARCEL NUMBER	⑨	QUARTER LINE	
SIGN NUMBER (OFF PREMISE)	21-9	SIXTEENTH LINE	
BUILDING		EXISTING CENTERLINE	
		PROPOSED REFERENCE LINE	
		PARALLEL OFFSET	
		ENCROACHMENT	
		HIGHWAY EASEMENT	

CONVENTIONAL UTILITY SYMBOLS

WATER	W	SANITARY SEWER	SAN
GAS	G	STORM SEWER	SS
TELEPHONE	T		
OVERHEAD TRANSMISSION LINES	OH	NON COMPENSABLE	COMPENSABLE
ELECTRIC	E	POWER POLE	
CABLE TELEVISION	TV	TELEPHONE POLE	
FIBER OPTIC	FO	TELEPHONE PEDESTAL	
		ELECTRIC TOWER	

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS) COORDINATES, JACKSON COUNTY ORIGINAL PROJECTION, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."

BEGIN RELOCATION ORDER

STA. 12+00

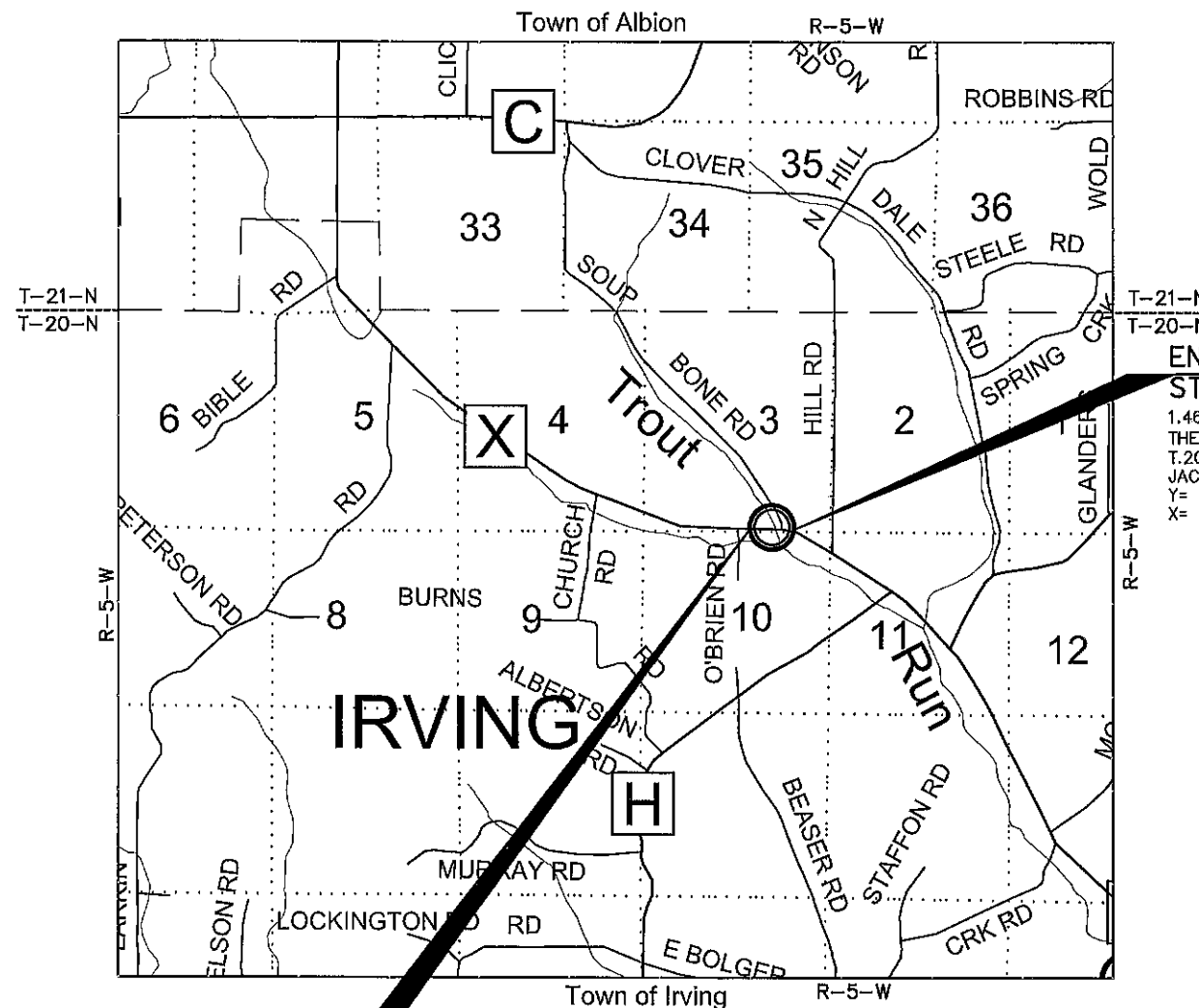
0.25' NORTH AND 1013.64' EAST
OF THE S1/4 CORNER OF
SECTION 3, T.20N., R.5W.,
TOWN OF IRVING, JACKSON COUNTY, WI
Y=159,151.52
X=354,883.09



LAYOUT

SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.028 MI.



END RELOCATION ORDER

STA. 13+50

1.46' SOUTH AND 1163.63' EAST OF
THE S1/4 CORNER OF SECTION 3,
T.20N., R.5W., TOWN OF IRVING,
JACKSON COUNTY, WI
Y= 159,149.81
X= 355,033.08

JEWELL
associates engineers, inc.
Engineers - Architects - Surveyors

560 SUNRISE DRIVE
SPRING GREEN, WI 53588
PHONE : 608.588.7484
www.jewellassoc.com

I HEREBY CERTIFY THAT THIS PLAT WAS
MADE FOR JACKSON COUNTY, WISCONSIN AND
IS CORRECT TO THE BEST OF MY KNOWLEDGE
AND BELIEF.



APPROVED FOR JACKSON COUNTY

DATE: 7-27-19
NAME/TITLE: Jay Bork
Commissioner

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	R/W ACRES REQUIRED			T.L.E. ACRES
			NEW	EXISTING	TOTAL	
1	JESSE JOE ROSENBAUM	FEE	0.06	0.09	0.15	---
2	TROY W. AND CARMEL J. GALSTER, HUSBAND AND WIFE AS SURVIVORSHIP MARITAL PROPERTY	FEE	0.02	0.18	0.20	---
201	CENTURYLINK	RELEASE OF RIGHTS				

NOTE: AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM THE TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO JACKSON COUNTY.

TOWN

OF

IRVING

SW 1/4 - SE 1/4
SEC. 3, T20N, R5W

JESSE JOE ROSENBAUM
VOL. 493, PG. 163, DOC. 338967

JACKSON ELECTRIC COOPERATIVE (TYP.)

WATERWAY (0.01 ACRES)

SLOPE INTERCEPTS

EXISTING C/L CTH X

S 1/4 CORNER SEC. 3
FOUND 2" Ø BRASS CAPPED PIPE
Y = 159,151.27
X = 353,869.45

SE CORNER SEC. 3
FOUND 2" IRON PIPE
Y = 159,160.02
X = 356,524.02

BEGIN RELOCATION ORDER

STA. 12+00

0.25' NORTH AND 1013.64' EAST
OF THE S 1/4 CORNER OF
SECTION 3, T.20N., R.5W.,
TOWN OF IRVING, JACKSON COUNTY, WI
Y=159,151.52
X=354,883.09

TROY W. & CARMEL J. GALSTER,
HUSBAND AND WIFE AS SURVIVORSHIP
MARITAL PROPERTY
VOL. 594, PG. 220, DOC. 375498

NW 1/4 - NE 1/4
SEC. 10, T20N, R5W

END RELOCATION ORDER

STA. 13+50

1.46' SOUTH AND 1163.63' EAST OF
THE S 1/4 CORNER OF SECTION 3,
T.20N., R.5W., TOWN OF IRVING,
JACKSON COUNTY, WI
Y= 159,149.81
X= 355,033.08

RIGHT OF WAY LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
100 TO 101	N50°07'44"E	39.47'
101 TO 102	S88°00'52"E	86.02'
102 TO 103	S56°30'18"E	40.47'
103 TO 104	S00°39'12"W	78.01'
104 TO 105	N89°59'43"W	20.00'
105 TO 106	S46°02'54"W	18.26'
106 TO 107	N82°08'23"W	92.73'
107 TO 108	N89°59'43"W	25.00'
108 TO 100	N00°39'12"E	78.01'

NOTE: EXISTING C/L OF CTH X WAS BASED ON CENTERLINE OF EXISTING PAVEMENT.
BASIS OF EXISTING RIGHT-OF-WAY FOR CTH X WAS BASED ON VOL. 109, PG. 540, DOC. 145415, A 45' OFFSET SOUTH OF THE DESCRIBED CENTERLINE THEREIN, AND A 33' OFFSET NORTH OF THE DESCRIBED CENTERLINE THEREIN

COORDINATE TABLE - NEW R/W POINTS				
PT.#	STATION	OFFSET	Y	X
100	12+00.00	29.36 LT.	159180.87	354883.42
101	12+30.00	55.00 LT.	159206.18	354913.71
102	13+16.00	53.00 LT.	159203.19	354999.69
103	13+50.00	31.05 LT.	159180.86	355033.43
104	13+50.00	46.95 RT.	159102.86	355032.54
105	13+30.00	47.18 RT.	159102.86	355012.54
106	13+17.00	60.00 RT.	159090.19	354999.40
107	12+25.00	48.37 RT.	159102.87	354907.54
108	12+00.00	48.65 RT.	159102.87	354882.53

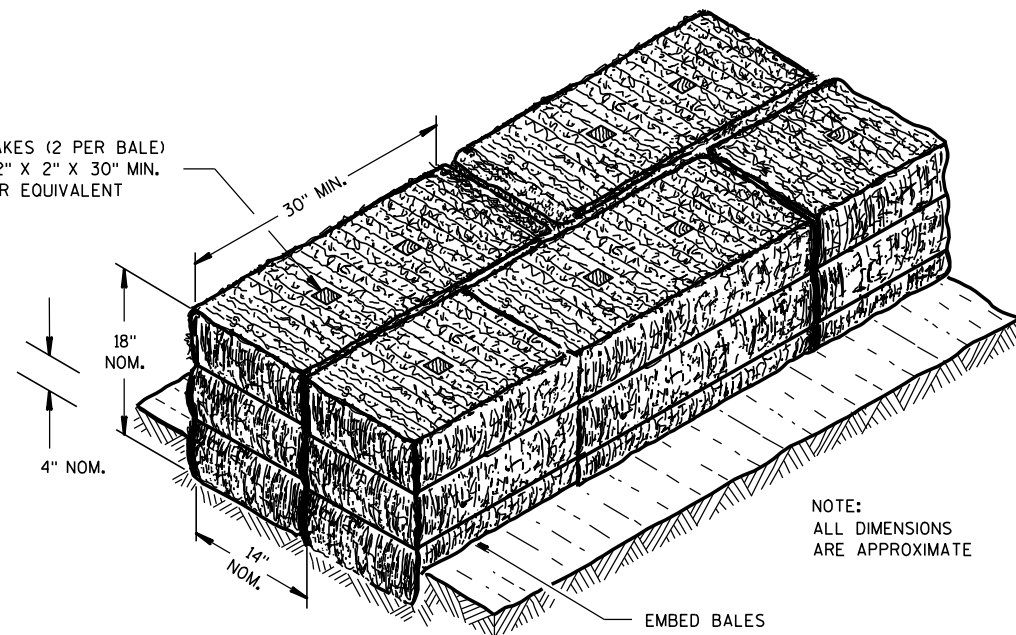
EASEMENT TABLE			
OWNER	RECORDING INFORMATION	LOCATED IN R/W PARCEL #	REMARKS
GENERAL TELEPHONE COMPANY OF WISCONSIN (n.k.a CENTURYLINK)	DOC. #204932, VOL. 211, PG. 777	1	BLANKET EASEMENT INCLUDING THE SW 1/4-SE 1/4 OF SECTION 3
GENERAL TELEPHONE COMPANY OF WISCONSIN (N.K.A CENTURYLINK)	DOC. #204608, VOL. 211, PG. 287	2	BLANKET EASEMENT INCLUDING THE NW 1/4-NE 1/4 OF SECTION 10
JACKSON ELECTRIC COOPERATIVE	DOC. #310830, VOL. 413, PG. 491	2	BLANKET EASEMENT FOR THE NW 1/4-NE 1/4 OF SECTION 10

REVISION DATE	DATE	SCALE, FEET	HWY: CTH X	R/W PROJECT NUMBER: 7340-00-00	PLAT SHEET 4.02
	GRID FACTOR N/A	0 20 40	COUNTY: JACKSON	CONSTRUCTION PROJECT NUMBER: 7340-00-70	PS&E SHEET E

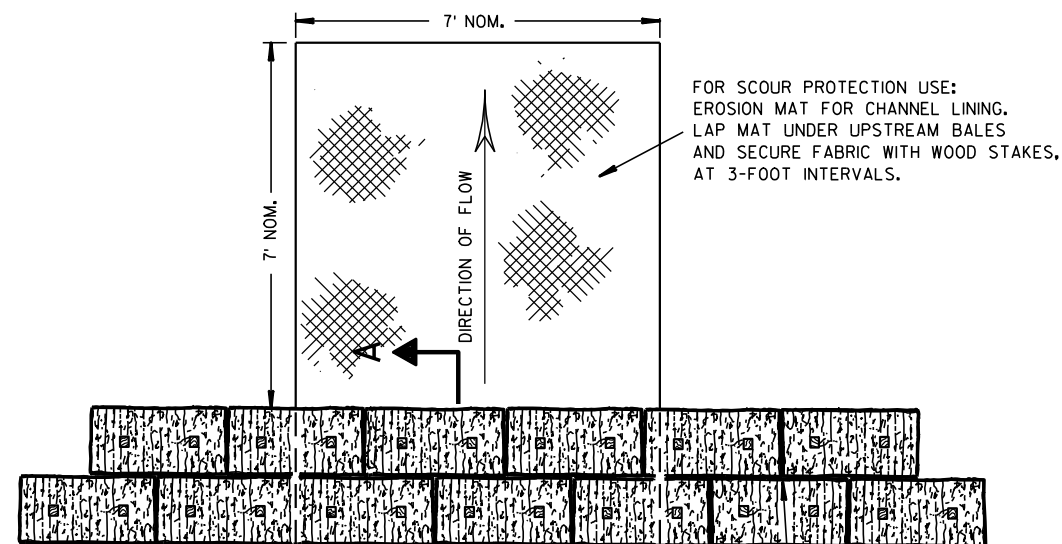
Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
12A03-10	NAME PLATE (STRUCTURES)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

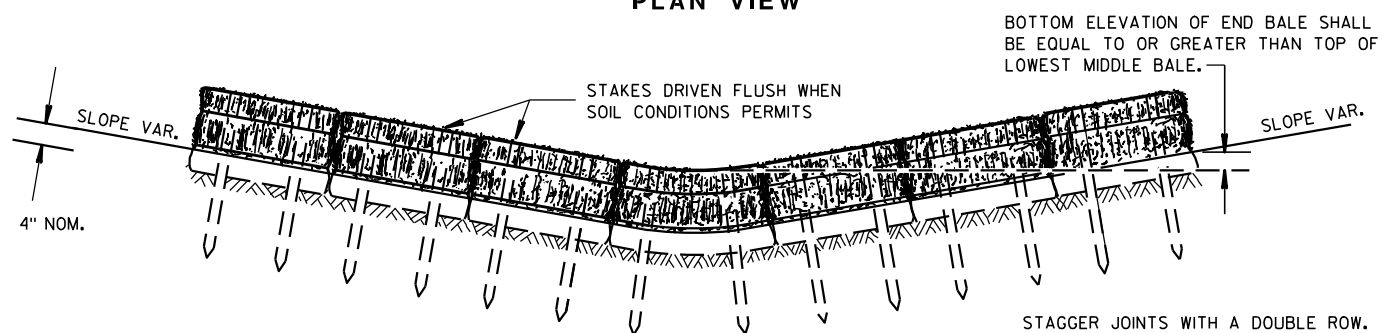
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



SECTION A-A



PLAN VIEW



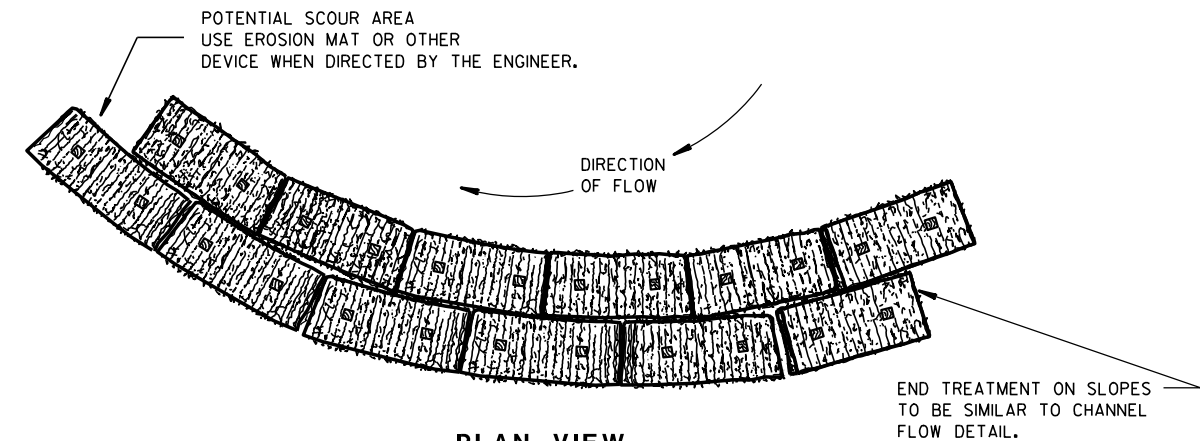
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

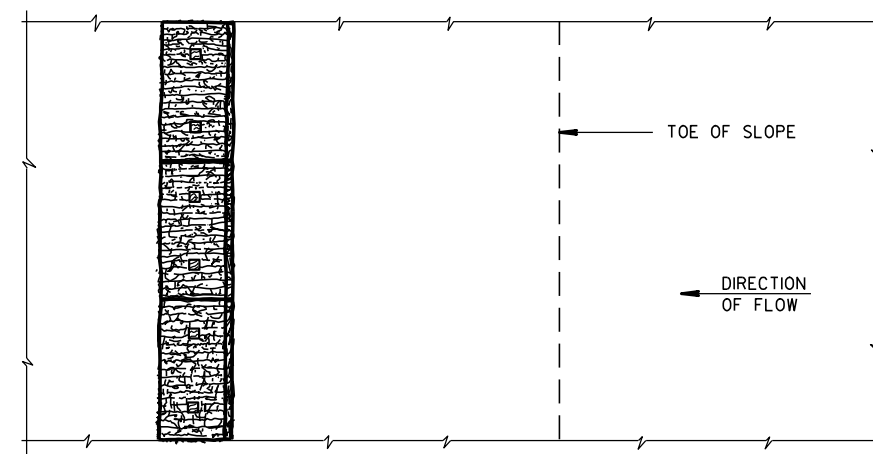
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

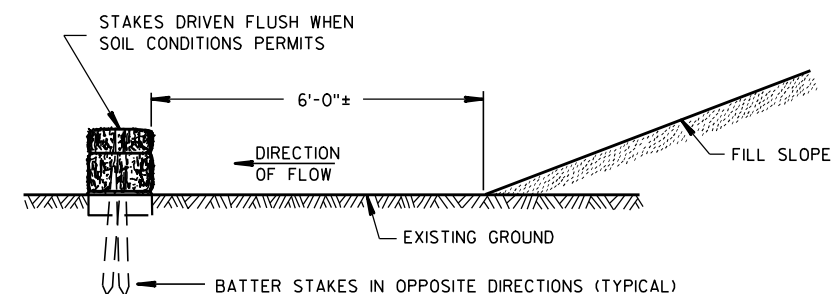


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

FHWA

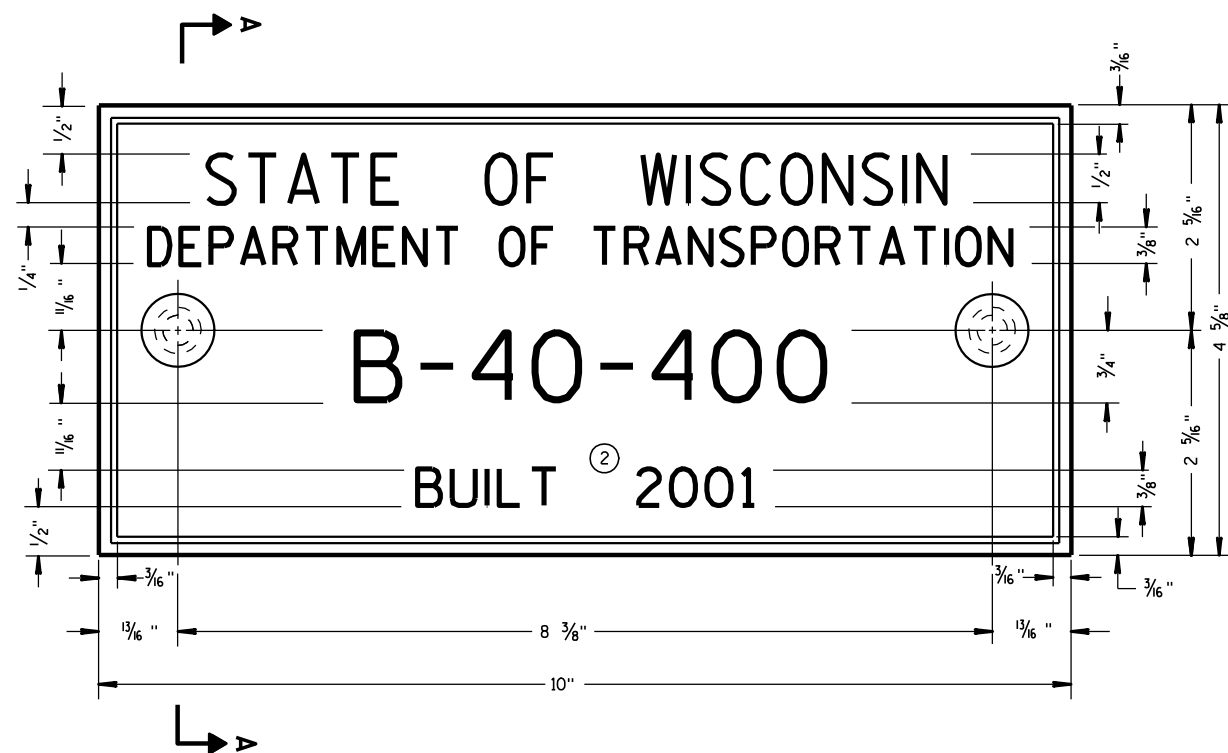
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



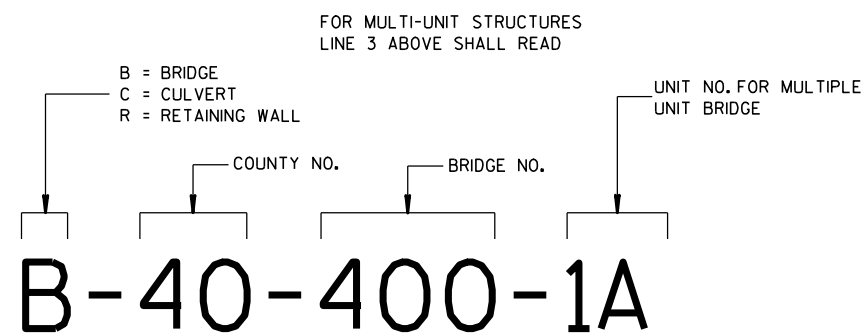
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN	
DEPARTMENT OF TRANSPORTATION	
APPROVED	
<u>4-29-05</u>	<u>/S/ Beth Cannestra</u>
DATE	CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



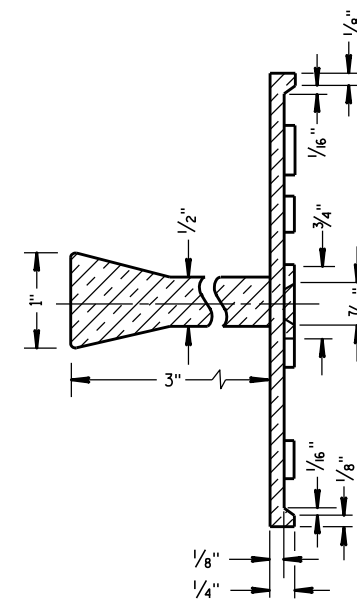
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

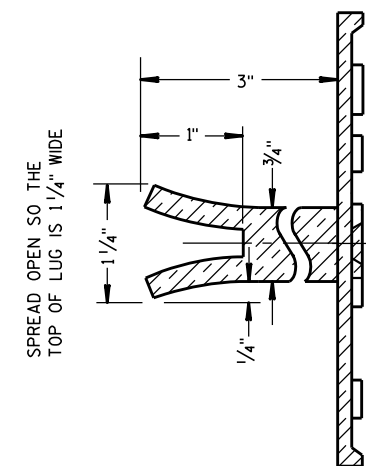
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

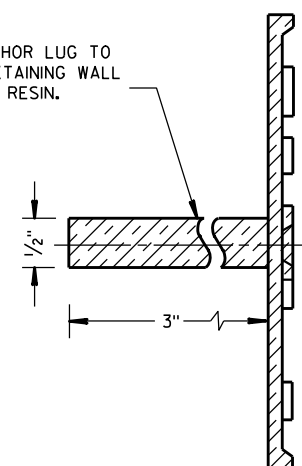


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

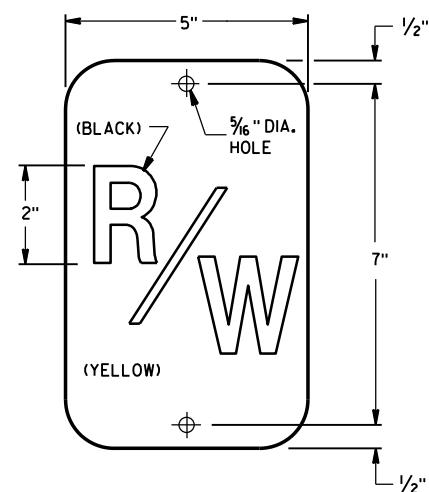
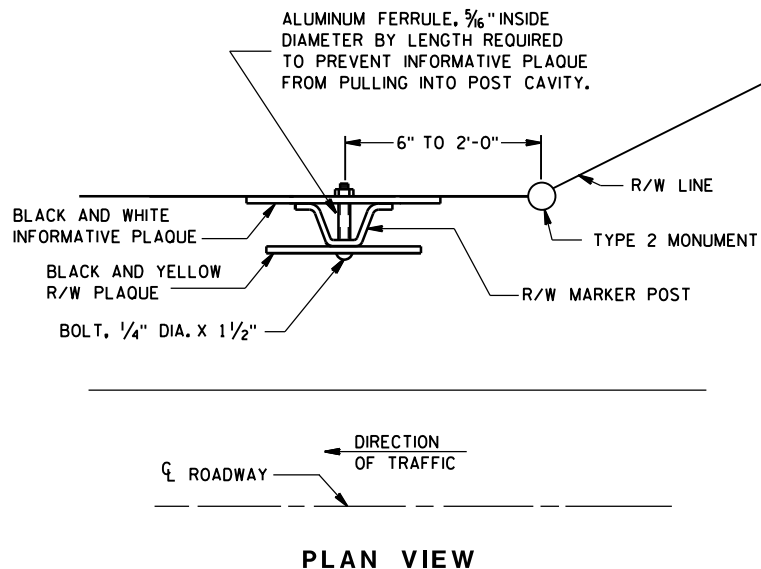
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

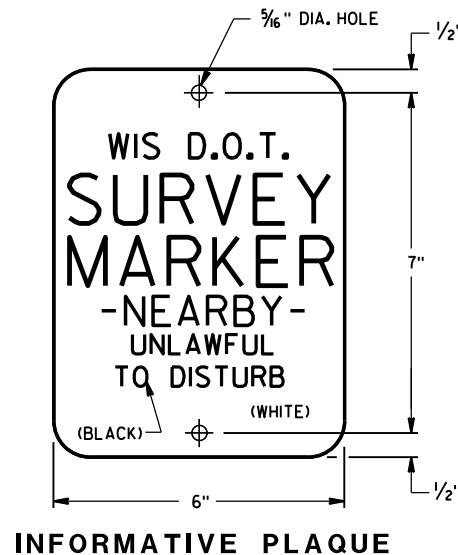
3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



GENERAL NOTES

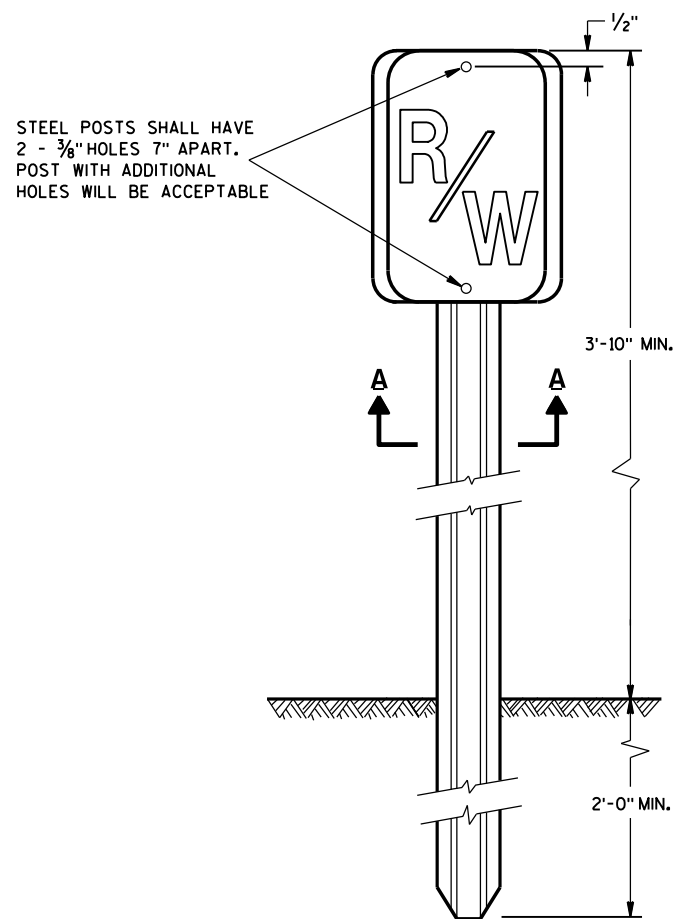
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

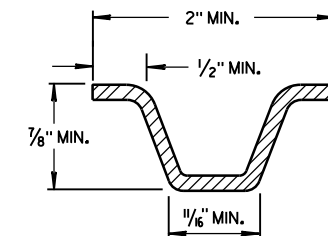
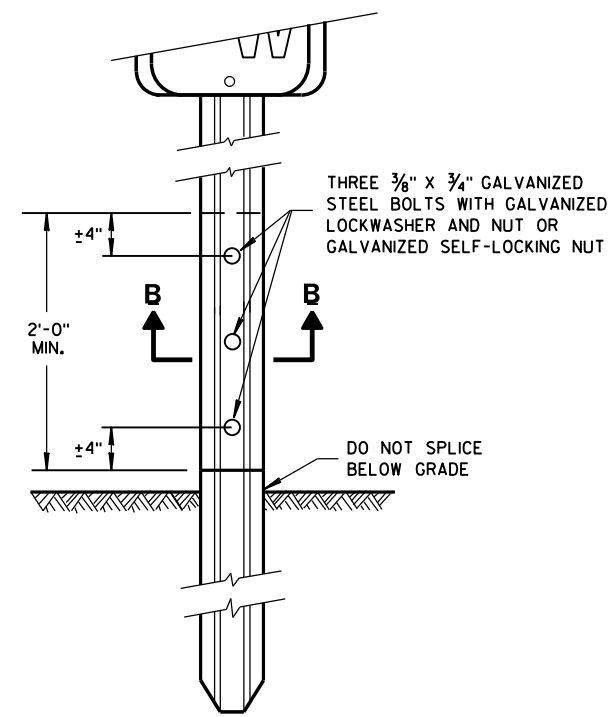
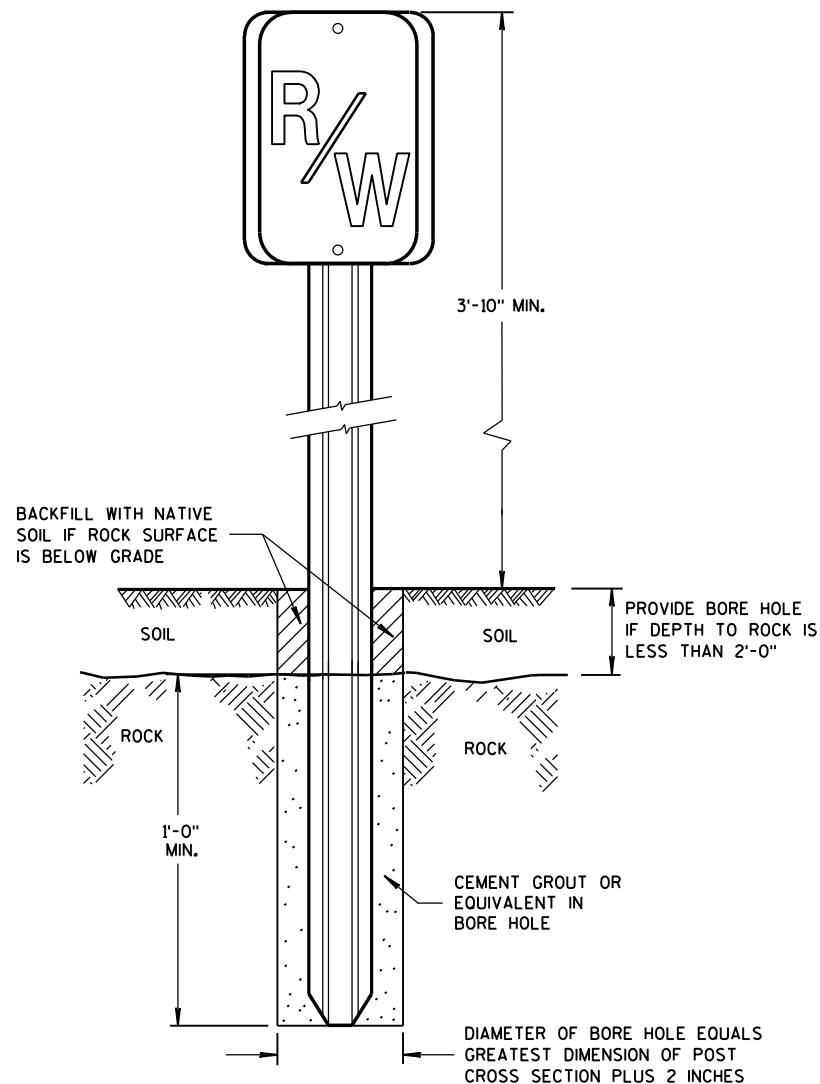
THE 'R/W' PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

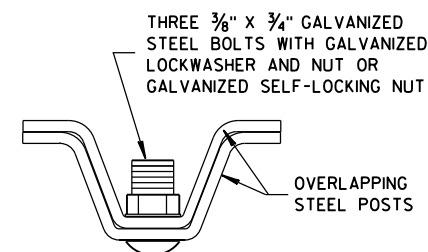
- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



STEEL POSTS SHALL HAVE 2 - 5/8" HOLES 7" APART. POST WITH ADDITIONAL HOLES WILL BE ACCEPTABLE



MIN. WEIGHT 1.12 LB./FT.
SECTION A-A



SECTION B-B

**MARKER POST
FOR RIGHT-OF-WAY**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

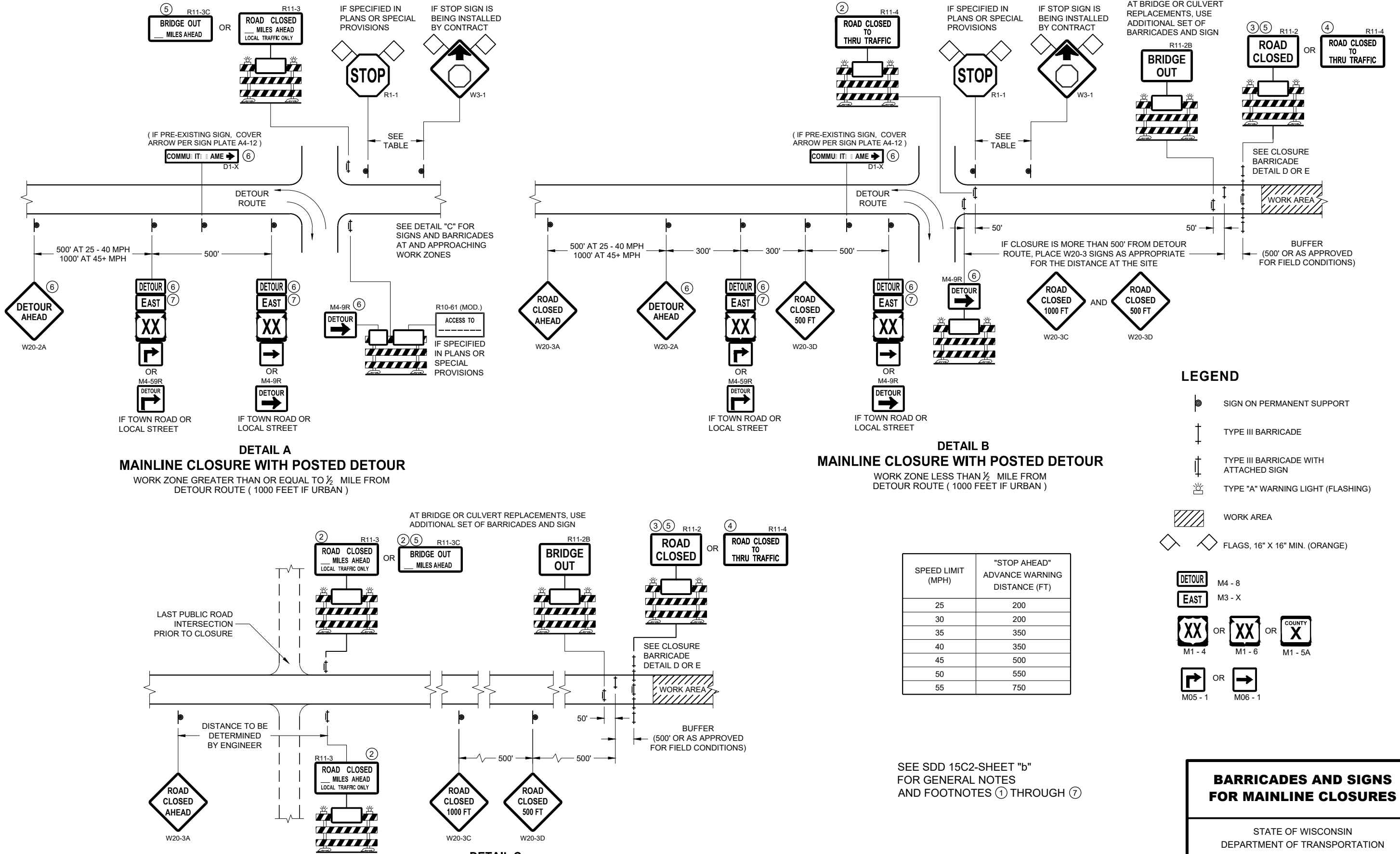
APPROVED

2/18/2016

DATE

FHWA

/S/ Ray Kumapayi
CHIEF SURVEYING AND MAPPING ENGINEER



SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

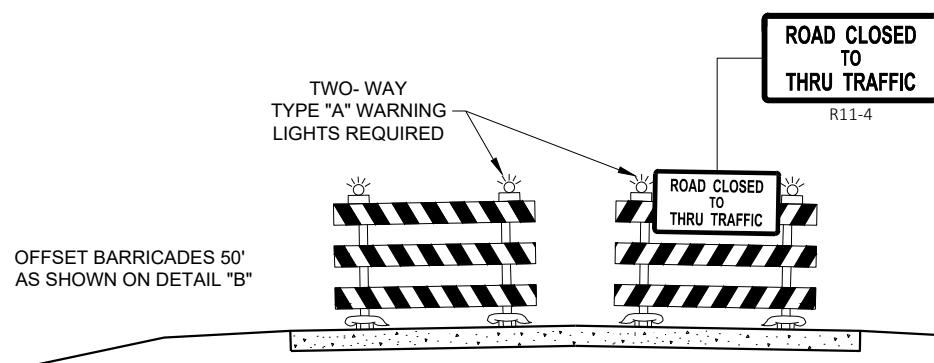
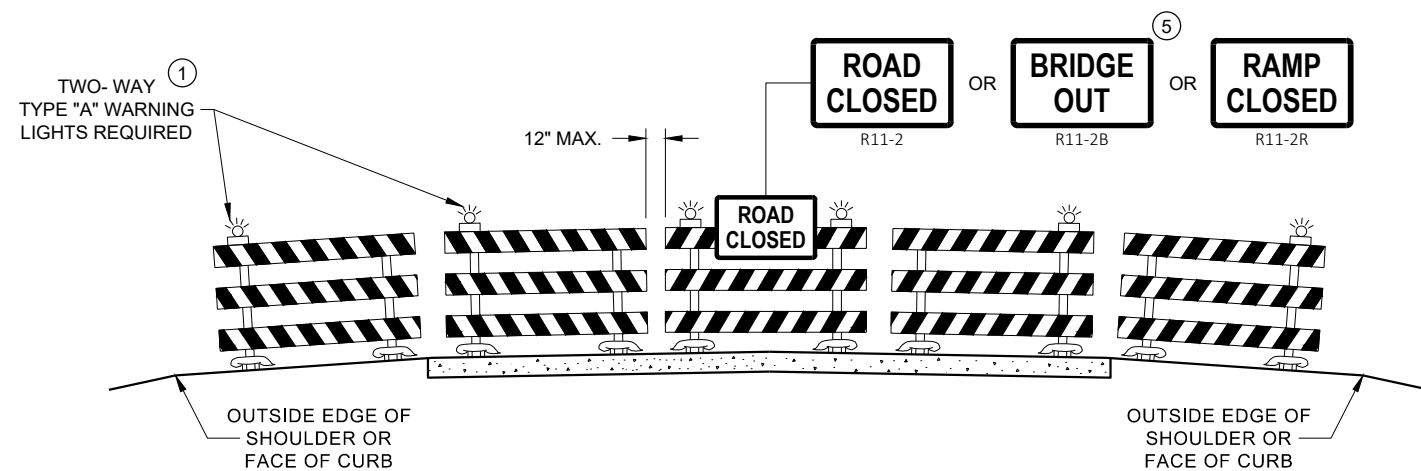
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

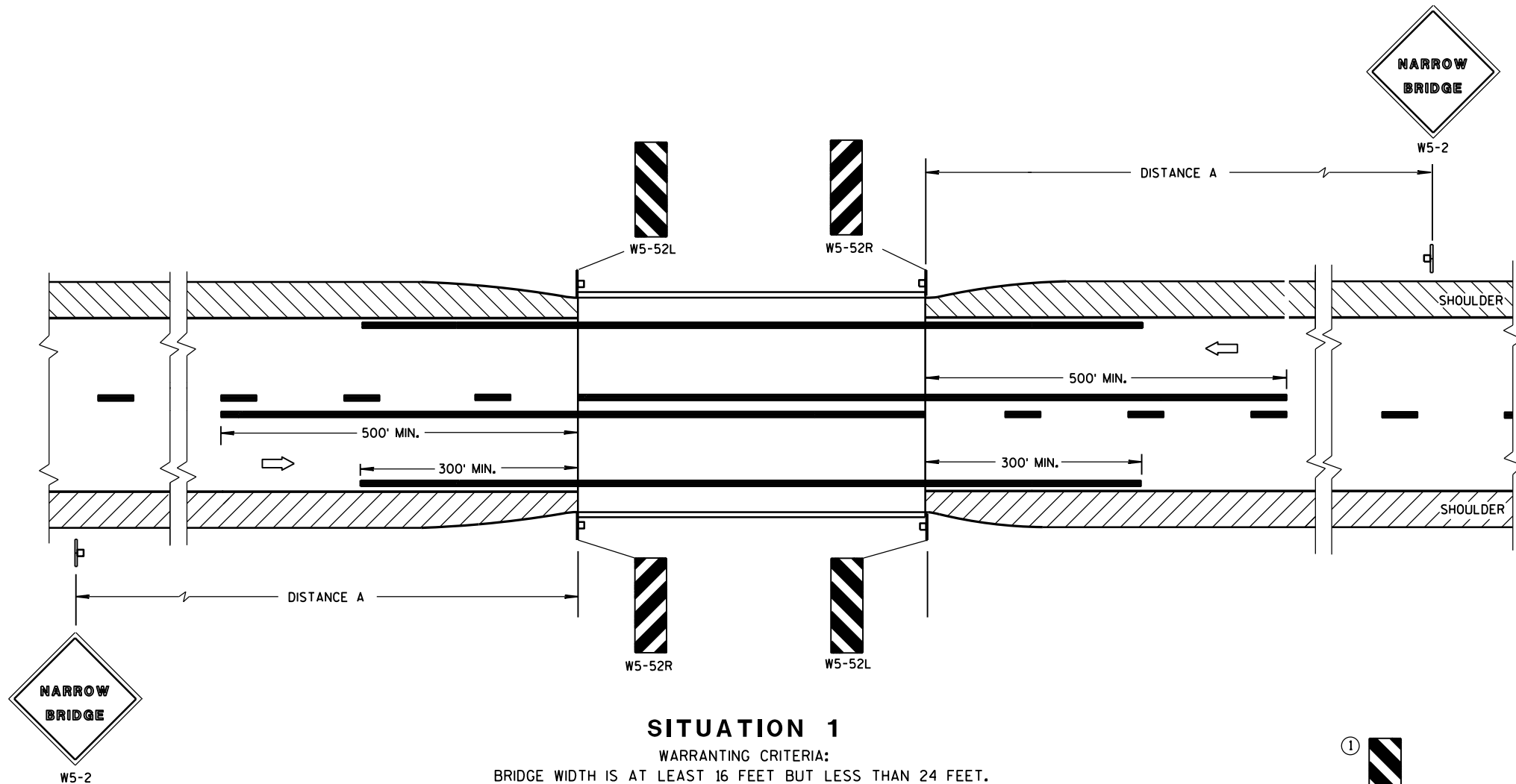
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

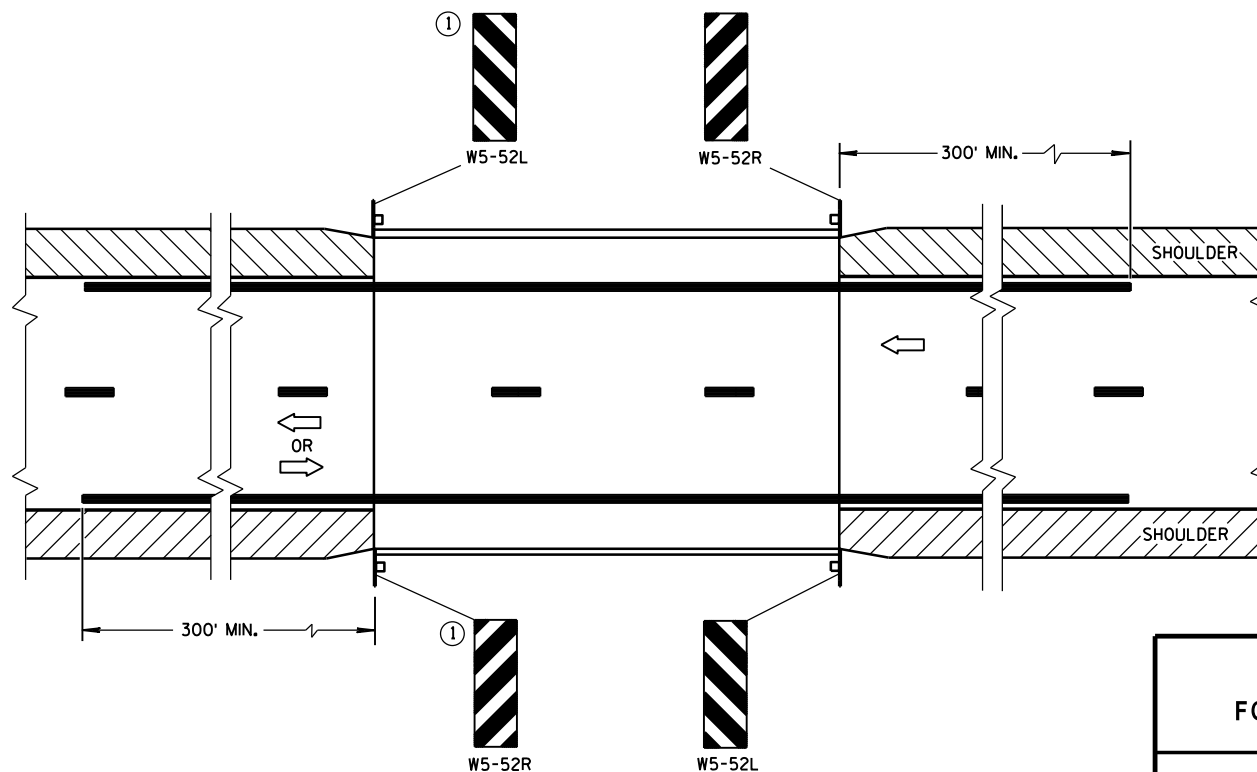
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

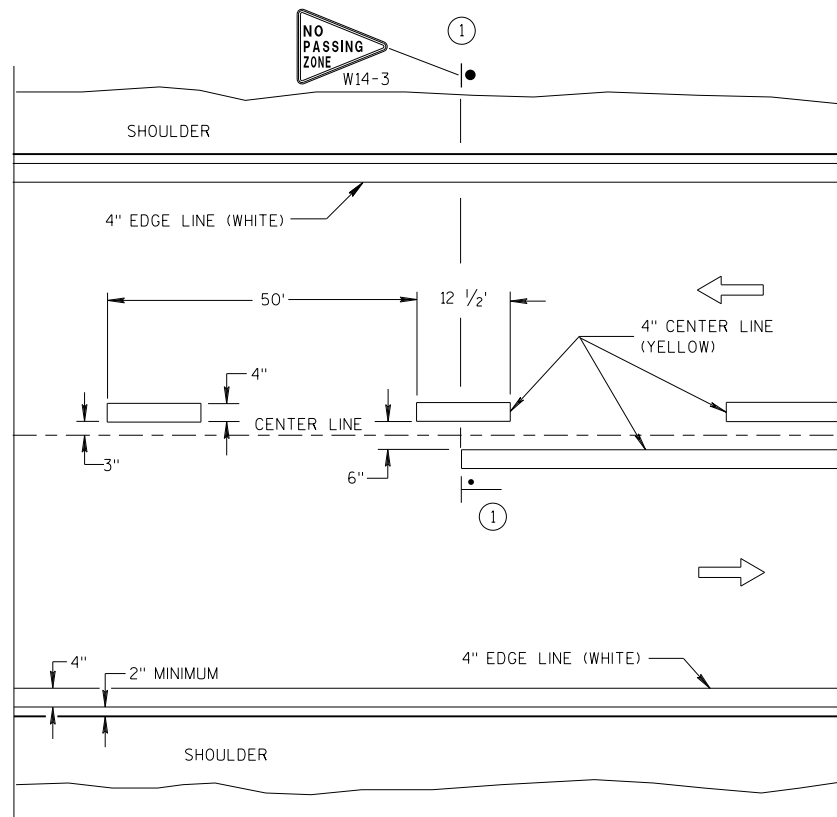
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

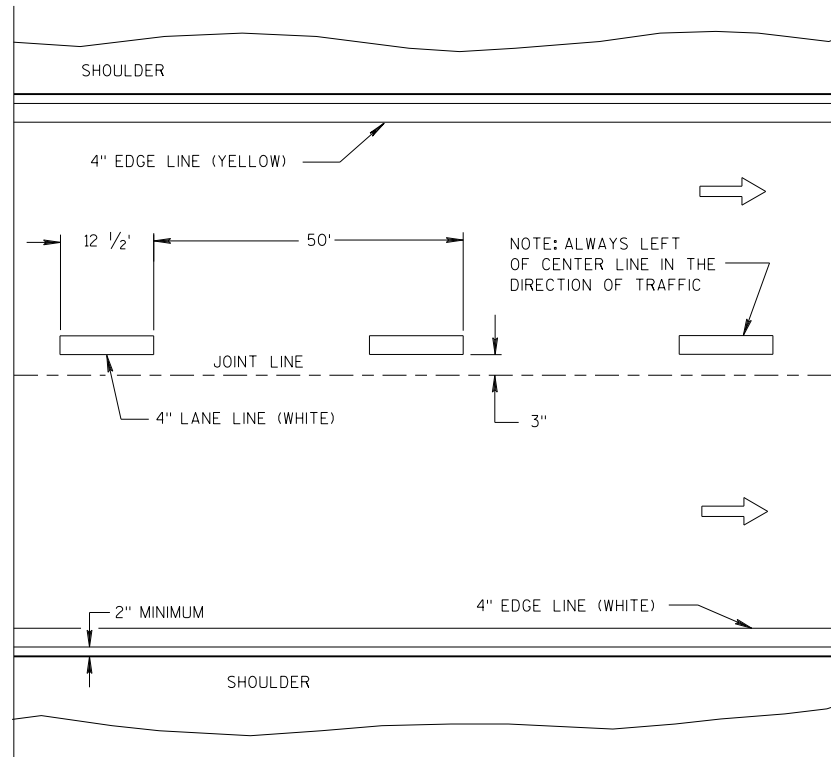
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

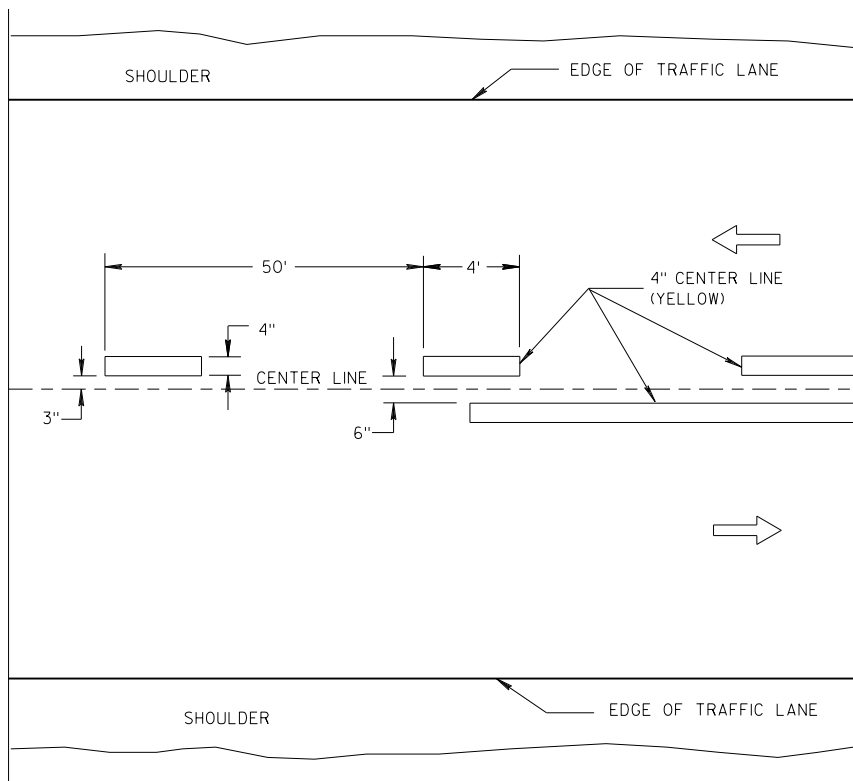


TWO WAY TRAFFIC

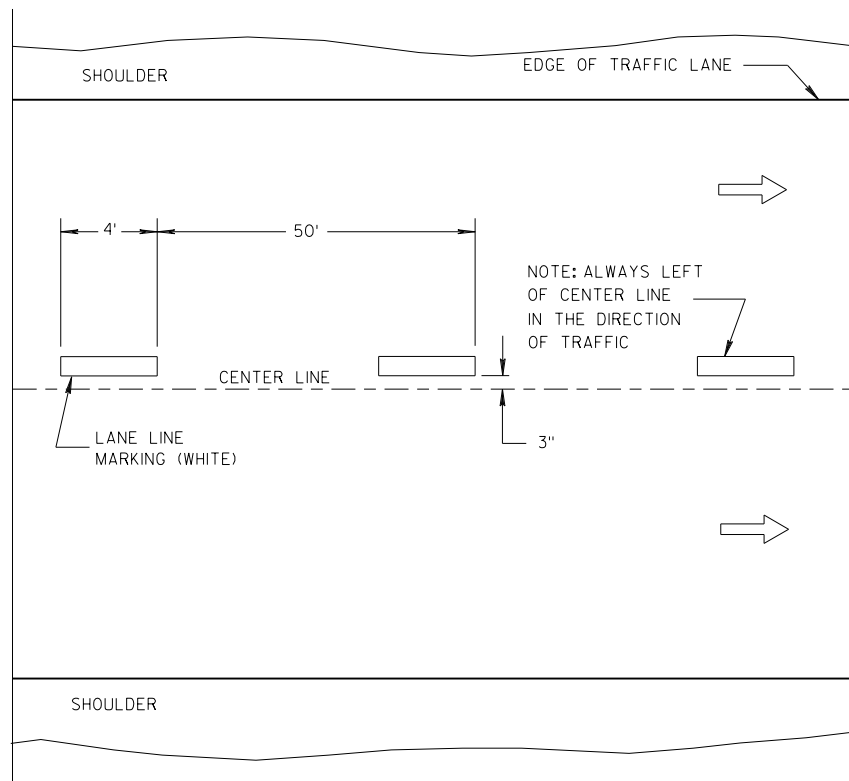


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC


TEMPORARY PAVEMENT MARKING

GENERAL NOTES


DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL () SHOWS DIRECTION OF TRAVEL

LEGEND

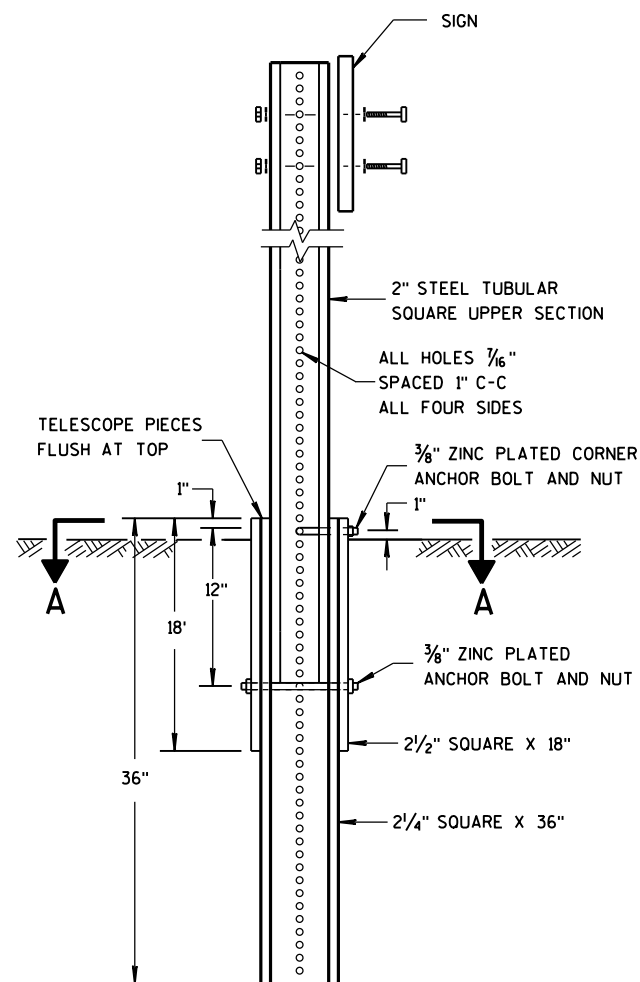
 "T" MARKING

 POST MOUNTED SIGN

LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



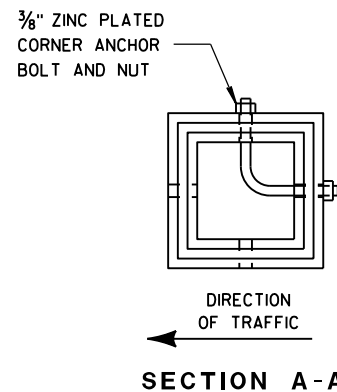
DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

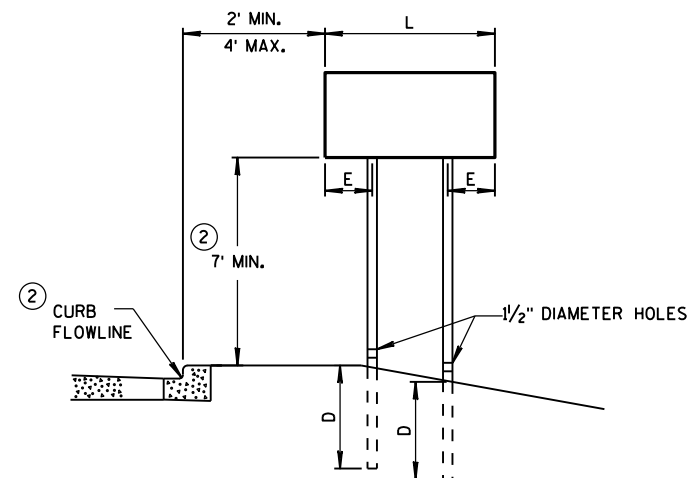
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



SECTION A-A

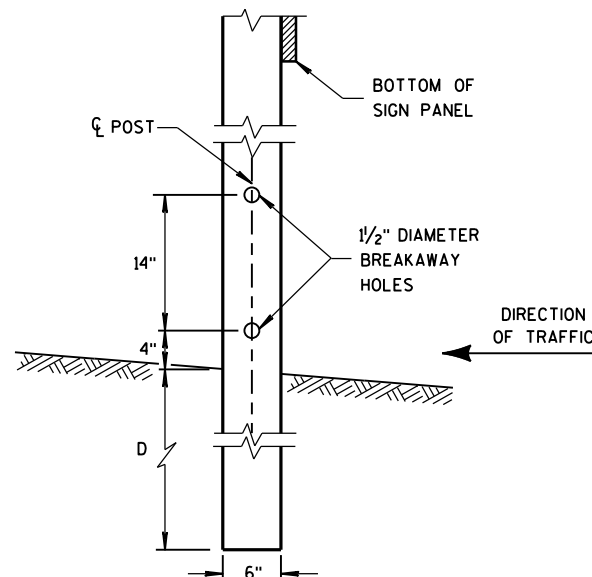


URBAN AREA

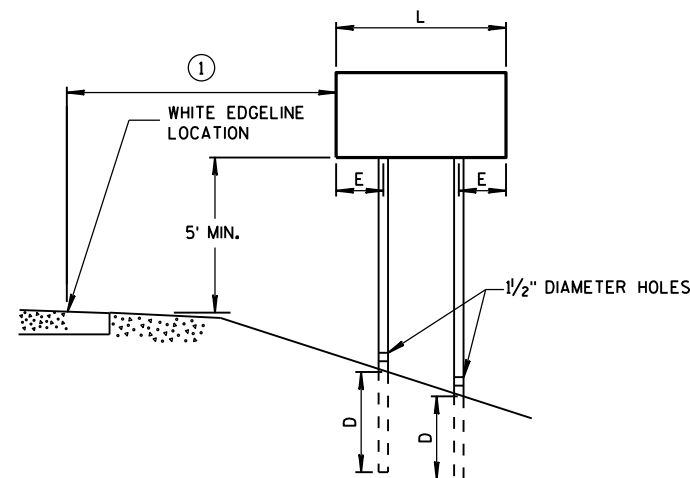
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

4 " X 6 " WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

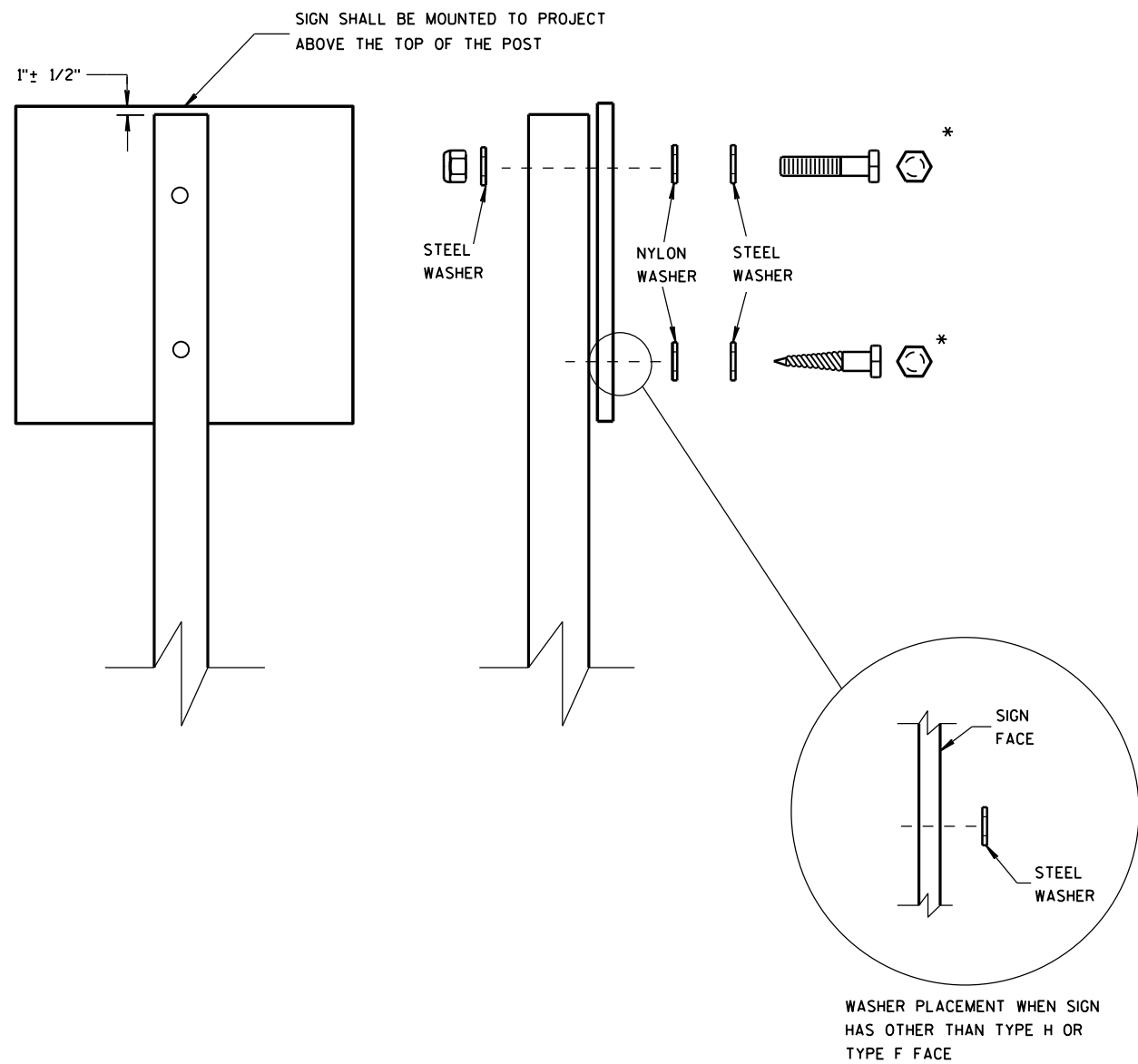
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

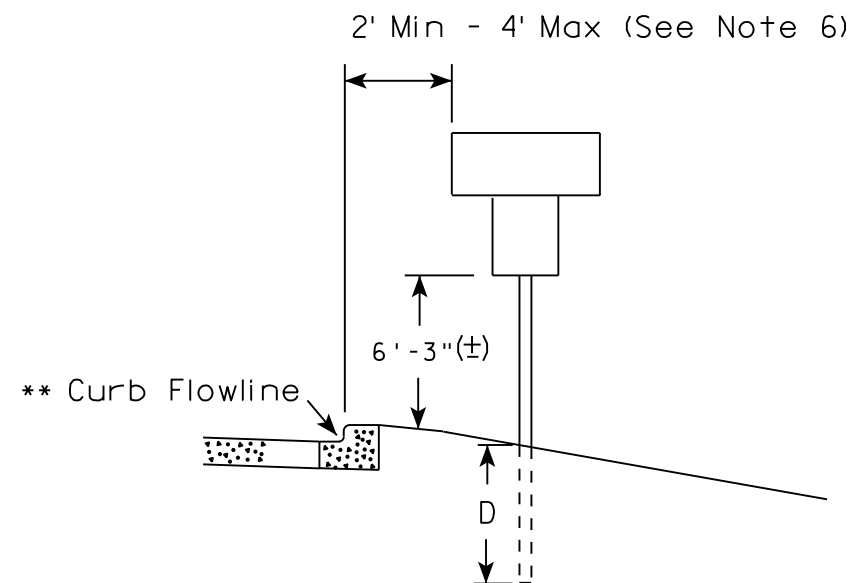
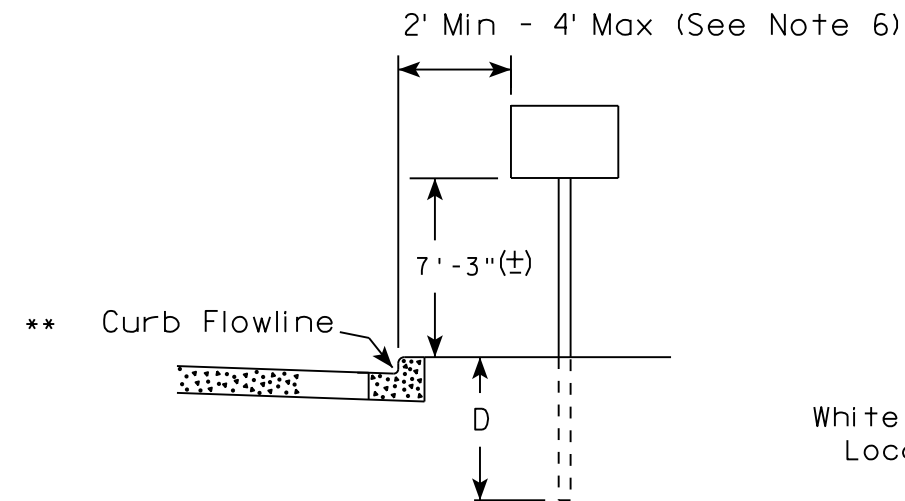
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

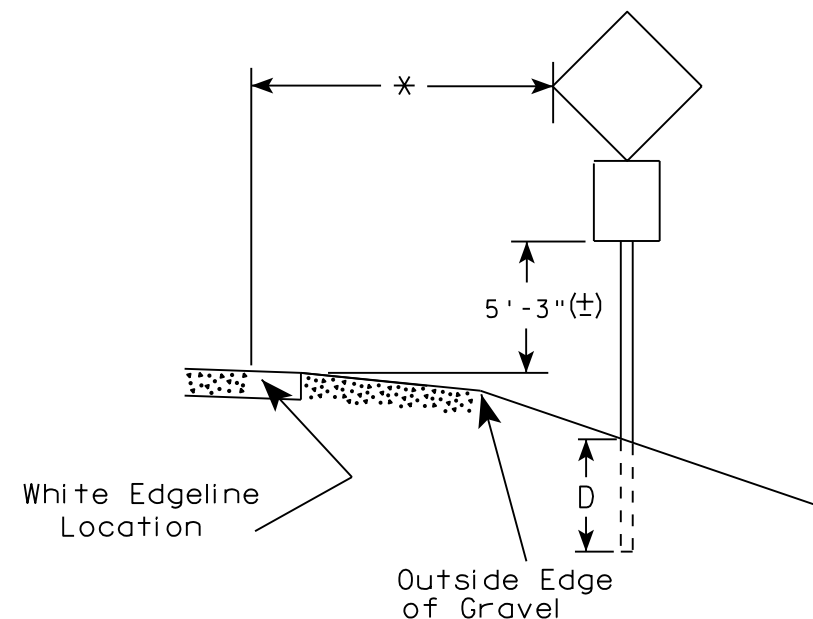
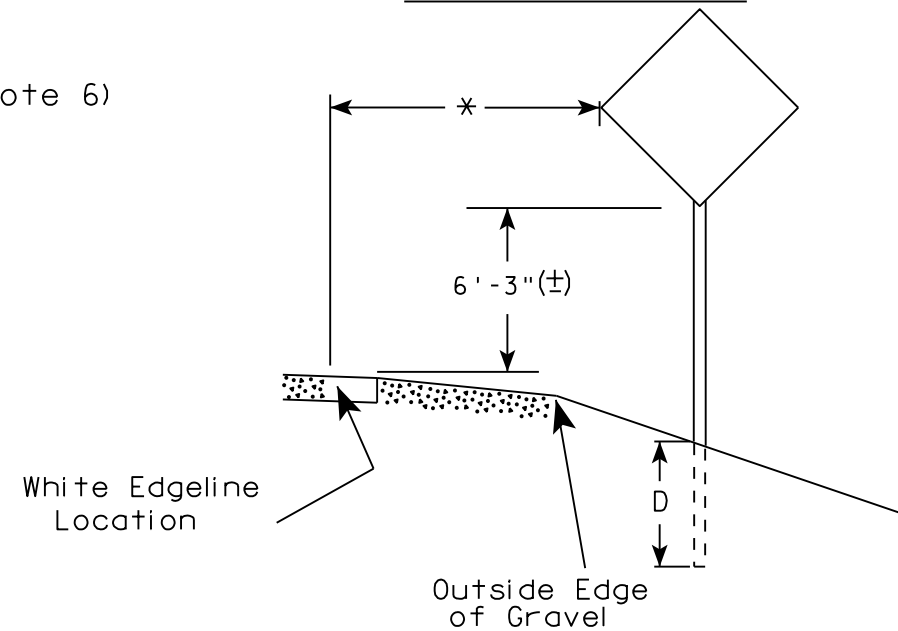
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

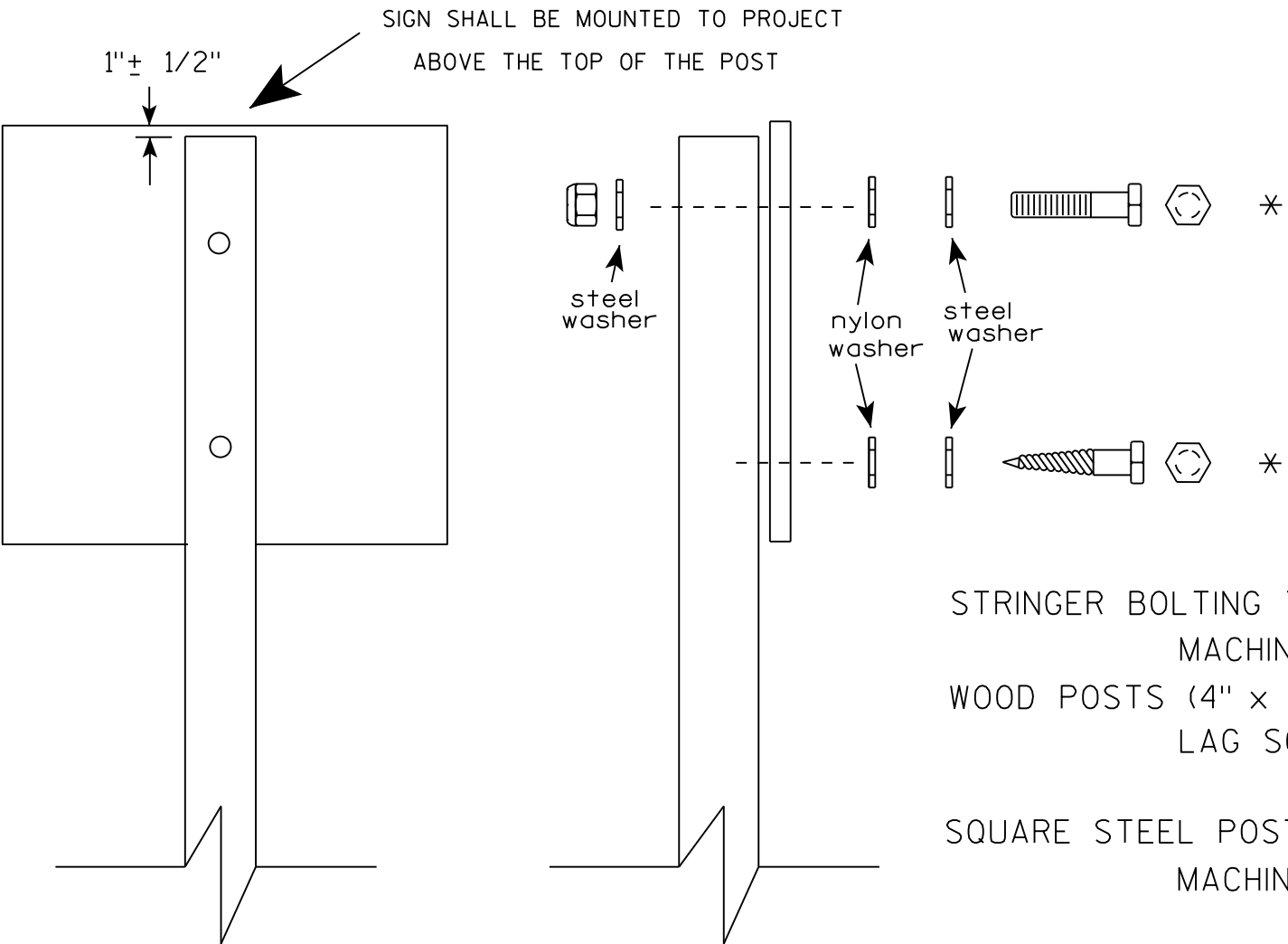
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

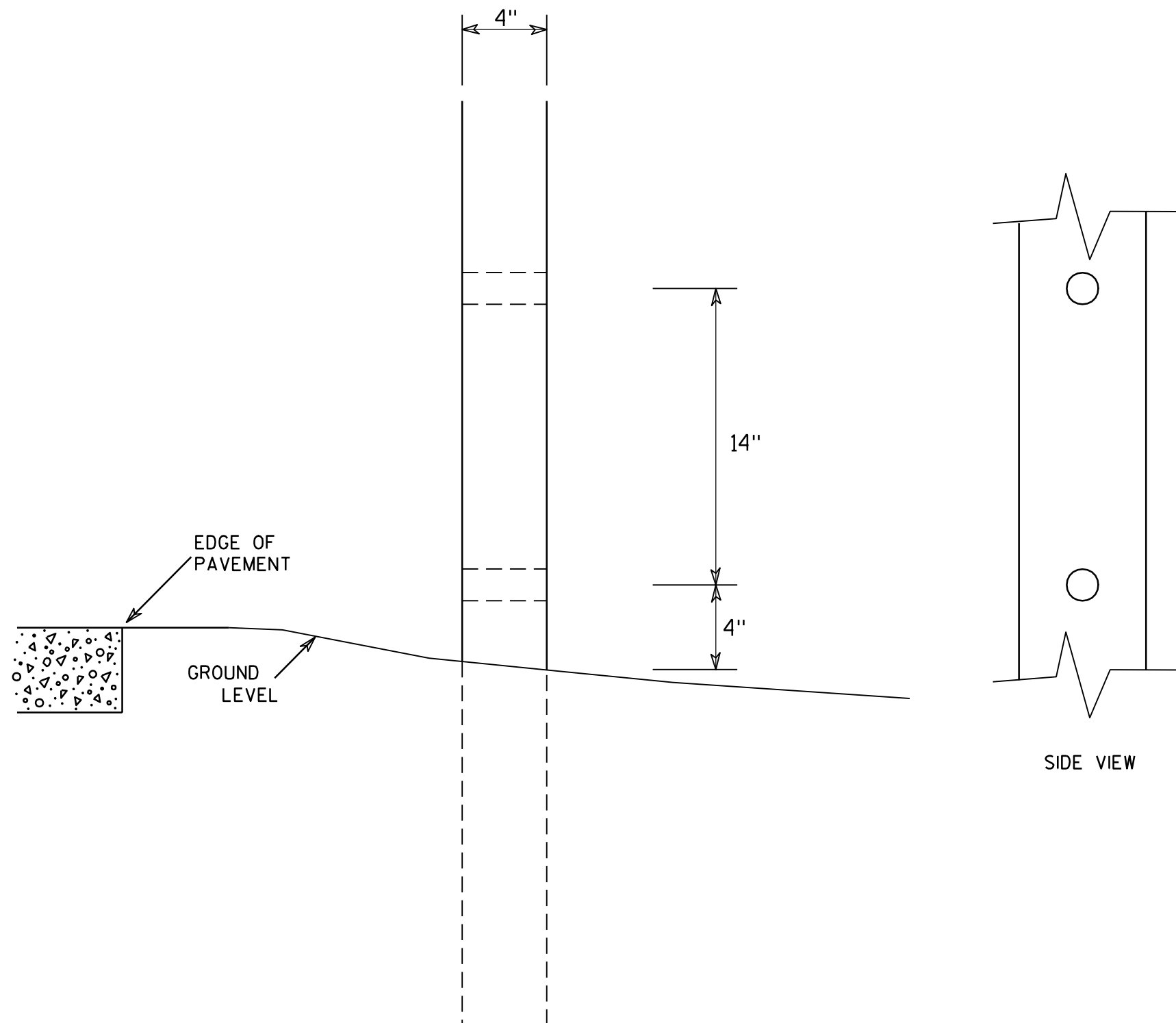
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

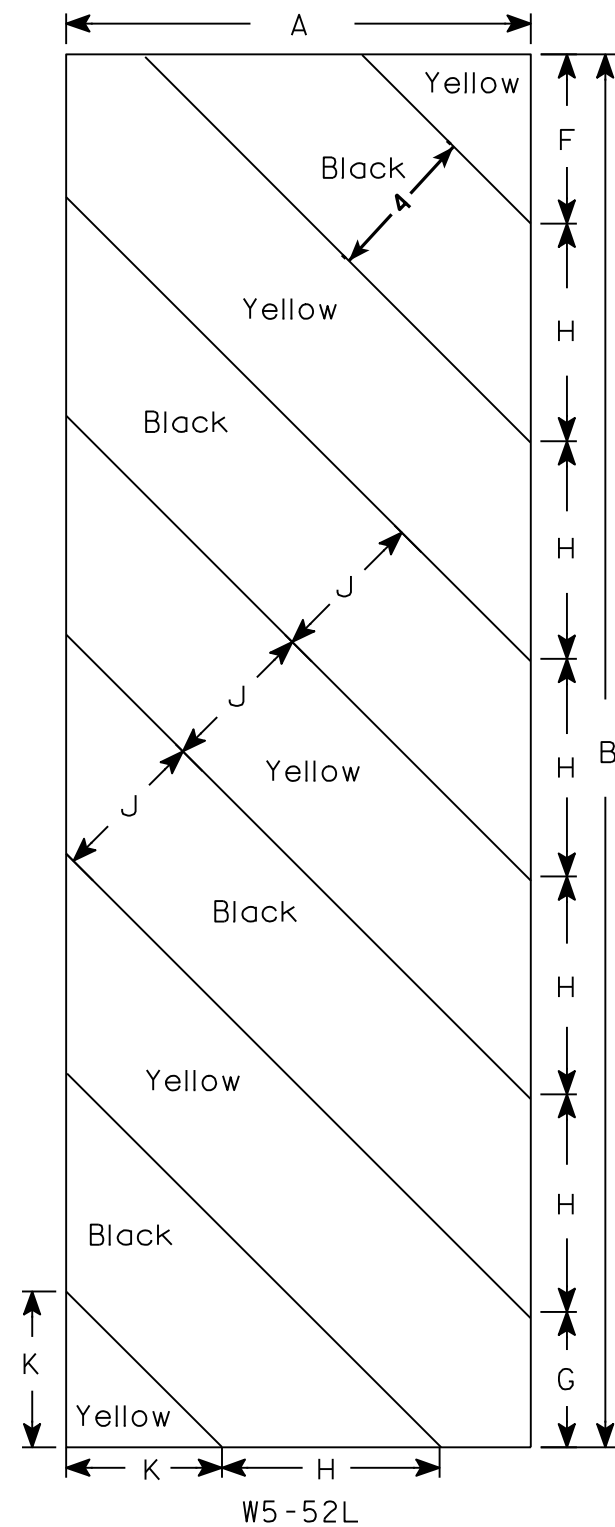
PROJECT NO:

HWY:

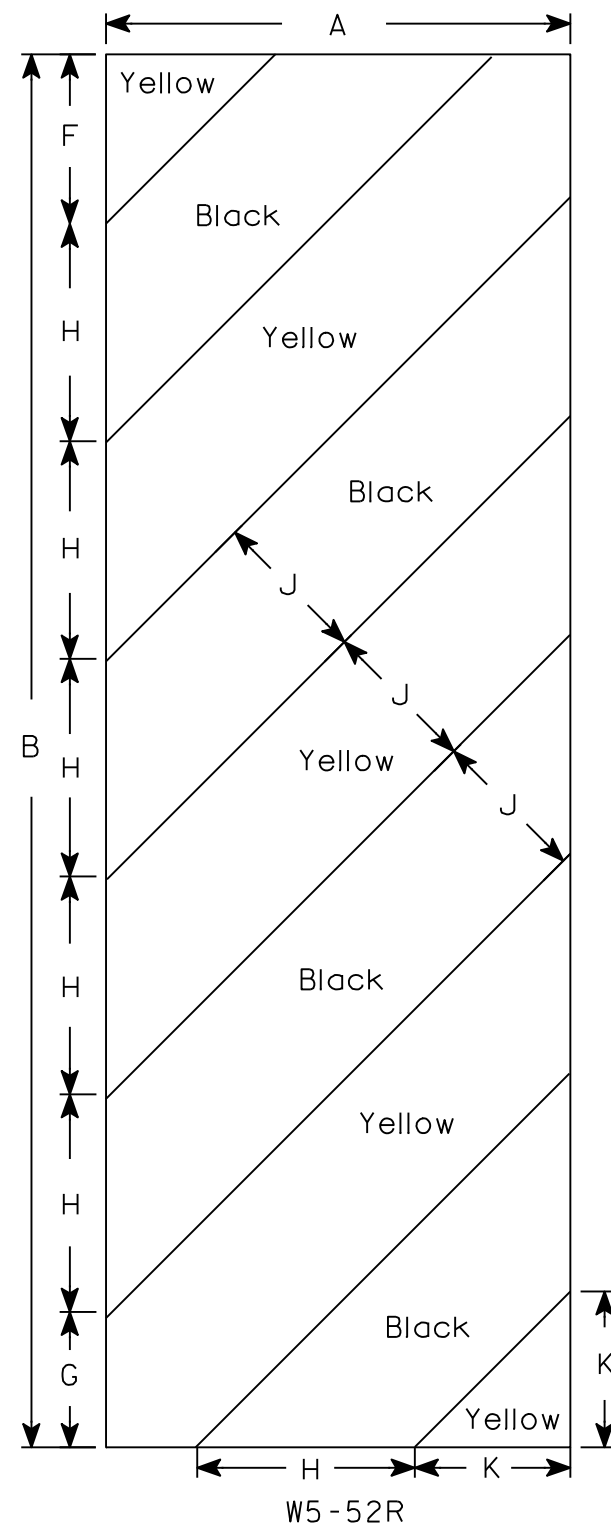
COUNTY:

SHEET NO:

E



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

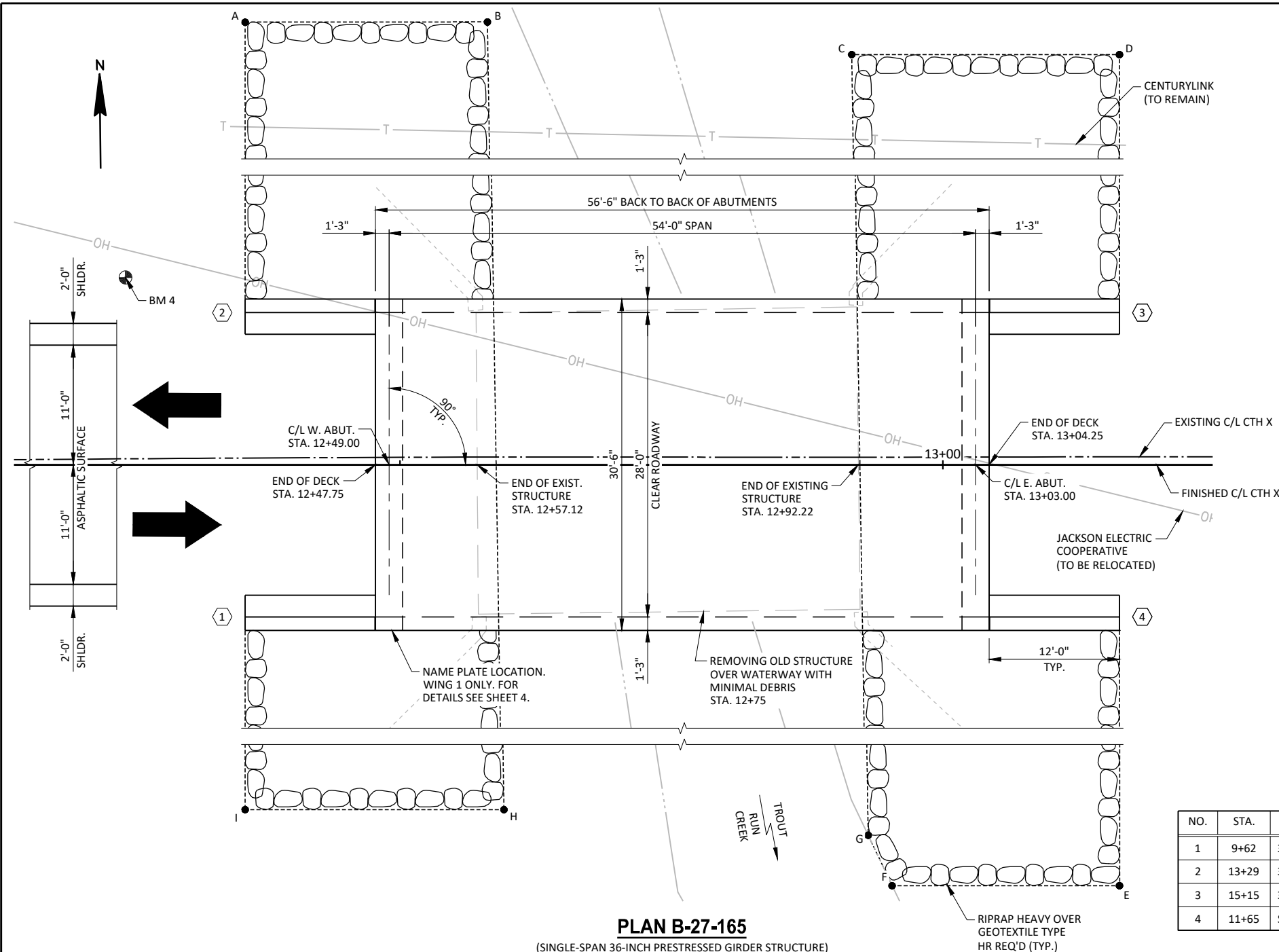
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 5⁄6																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



INDICATES WING NUMBER

RIPRAP HEAVY LAYOUT		
POINT	STATION	OFFSET
A	12+36	50' LT.
B	12+58	50' LT.
C	12+92	47' LT.
D	13+16	47' LT.
E	13+16	52' RT.
F	12+95	52' RT.
G	12+93	47' RT.
H	12+60	45' RT.
I	12+36	45' RT.

DESIGN DATA

LIVE LOAD:

DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ RF=1.28
OPERATING RATING FACTOR _____ RF=1.80
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____ 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 P.S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY, SUPERSTRUCTURE _____ f'c = 4,000 P.S.I.
ALL OTHER _____ f'c = 3,500 P.S.I.
HIGH-STRENGTH BAR STEEL _____ fy = 60,000 P.S.I.
REINFORCEMENT, GRADE 60 _____
36-INCH PRESTRESSED GIRDER _____
CONCRETE MASONRY _____ f'c = 8,000 P.S.I.
STRANDS 0.6 INCH DIA. _____
ULTIMATE TENSILE STRENGTH _____ fy = 270,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 55 FT PILE LENGTHS AT WEST ABUTMENT AND 70 FT PILE LENGTHS AT EAST ABUTMENT.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA

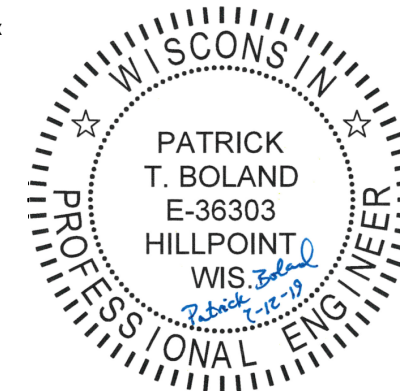
A.D.T. (2020) _____ 265
A.D.T. (2040) _____ 340
DESIGN SPEED _____ 40 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY _____
DRAINAGE AREA _____ 2.9 SQ. MI.
Q₁₀₀ TOTAL _____ 670 C.F.S.
THROUGH STRUCTURE _____ 670 C.F.S.
OVERTOPPING ROADWAY _____ N/A
VELOCITY - THROUGH STRUCTURE _____ 6.6 F.P.S.
WATERWAY AREA - THROUGH STRUCTURE _____ 101.7 SQ. FT.
HIGH WATER₁₀₀ ELEVATION _____ 839.77
SCOUR CRITICAL CODE _____ 5

EROSION CONTROL

Q₂ _____ 135 C.F.S.
VELOCITY₂ _____ 3.5 F.P.S.
HIGH WATER₂ ELEVATION _____ 837.29

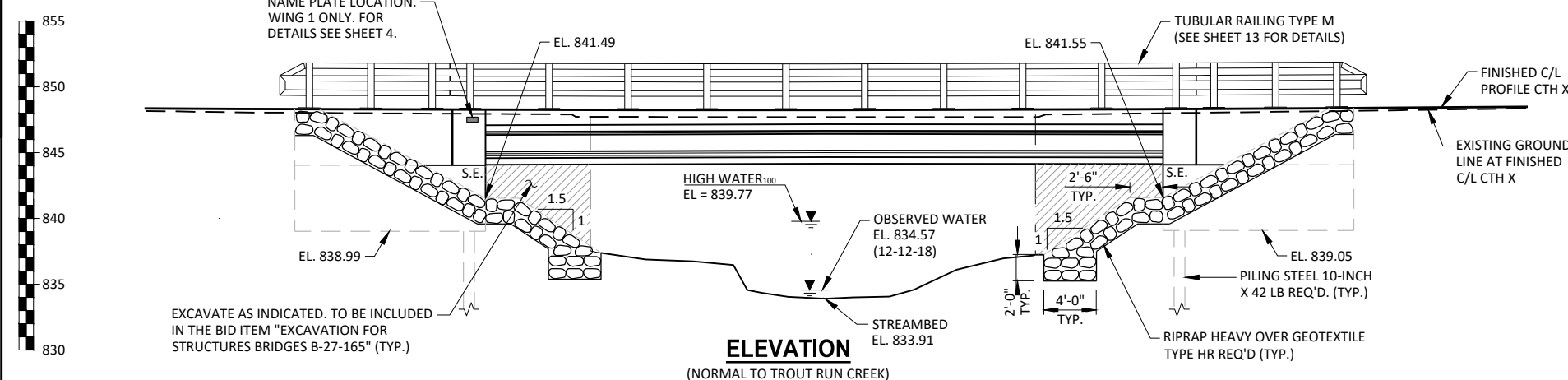


BENCH MARKS

NO.	STA.	DESCRIPTION	ELEV.
1	9+62	3/4" IRON REBAR SET, 14.1' LT	852.42
2	13+29	3/4" IRON REBAR SET, 16.3' RT	846.57
3	15+15	3/4" IRON REBAR SET, 32.5' RT	851.06
4	11+65	STAR SPIKE SET IN PPOL, 35.0' LT	847.60

PLAN B-27-165

(SINGLE-SPAN 36-INCH PRESTRESSED GIRDER STRUCTURE)



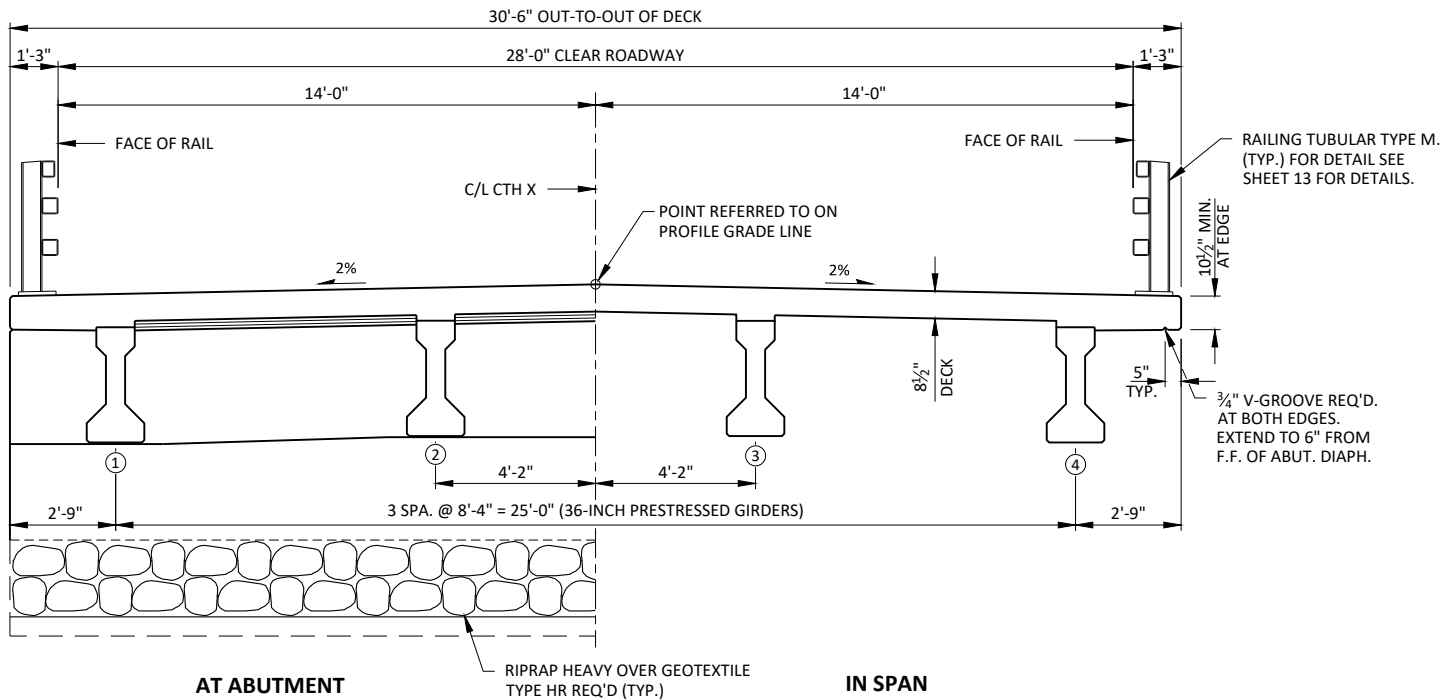
LIST OF DRAWINGS

- GENERAL PLAN
- CROSS SECTION AND QUANTITIES
- SUBSURFACE EXPLORATION
- WEST ABUTMENT
- WEST ABUTMENT DETAILS
- EAST ABUTMENT
- EAST ABUTMENT DETAILS
- GIRDER LAYOUT
- 36-INCH PRESTRESSED GIRDER DETAILS
- STEEL DIAPHRAGM
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- TUBULAR RAILING TYPE M

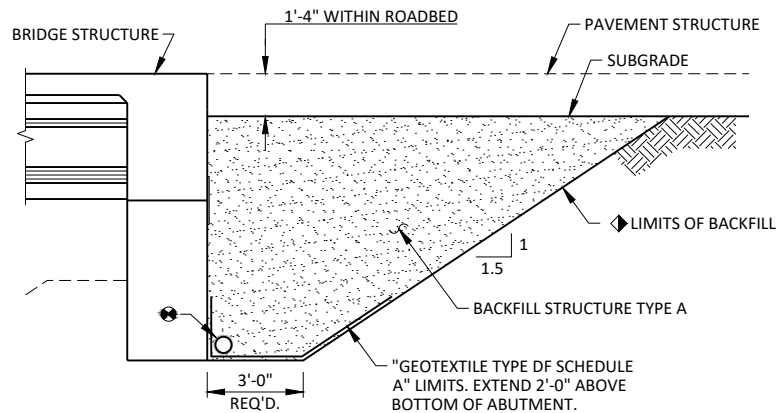
DESIGN CONSULTANT
PATRICK BOLAND, PE
(608) 588-7484

BRIDGE OFFICE CONTACT
WILLIAM DREHER, PE
(608) 266-8489

NO.	DATE	REVISION	BY
JEWELL associates engineers, inc. Engineers - Architects - Surveyors			
560 SUNRISE DRIVE SPRING GREEN, WI 53588 OFFICE: (608) 588-7484 www.jewellassoc.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	William C. Dreher, SR. CHIEF STRUCTURES DESIGN ENGINEER		08/29/19 DATE
STRUCTURE B-27-165			
CTH X OVER TROUT RUN CREEK			
COUNTY	JACKSON	TOWN/CITY/VILLAGE	IRVINE
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		
DESIGNED BY	PTB	DESIGN CK'D.	RBH
DRAWN BY	PTB	PLANS CK'D.	RBH
GENERAL PLAN			SHEET 1 OF 13

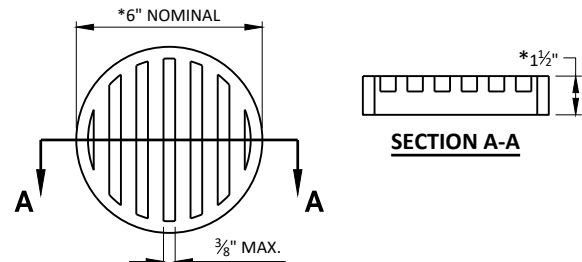
**PROPOSED CROSS-SECTION THROUGH ROADWAY**

LOOKING EAST

**BACKFILL STRUCTURE DETAIL**

ABUTMENT BODY SHOWN - WING WALLS SIMILAR (TYPICAL AT BOTH ABUTMENTS)

- BACKFILL STRUCTURE TYPE A PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO THE BID ITEM "EXCAVATION FOR STRUCTURES B-27-165". LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON THIS SHEET. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."

**RODENT SCREEN**

NOTES:

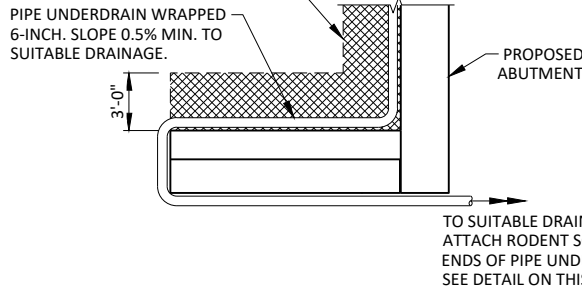
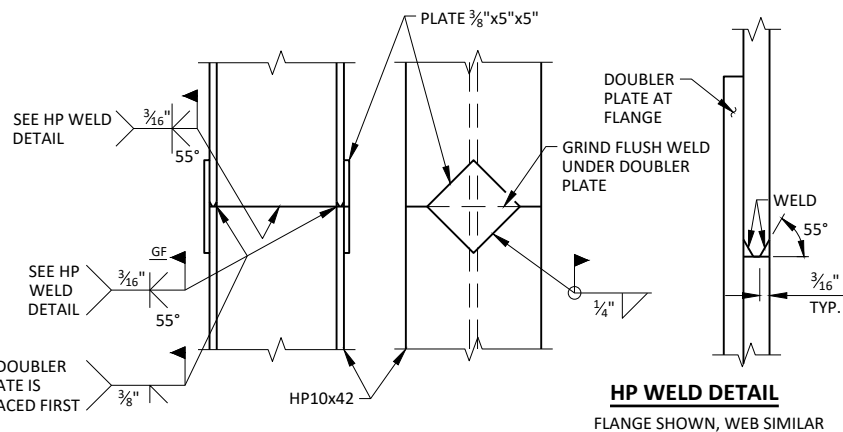
* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED ENDS OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

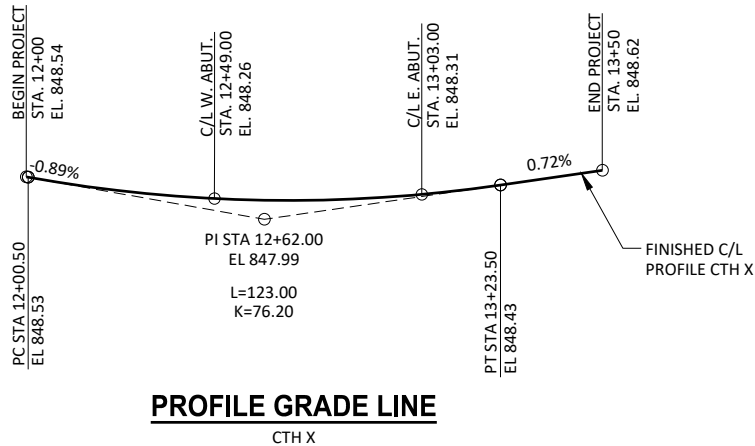
TOE OF EXCAVATION AND "GEOTEXTILE TYPE DF SCHEDULE A" LIMITS

**PIPE UNDERDRAIN DETAIL****HP WELD DETAIL**

FLANGE SHOWN, WEB SIMILAR

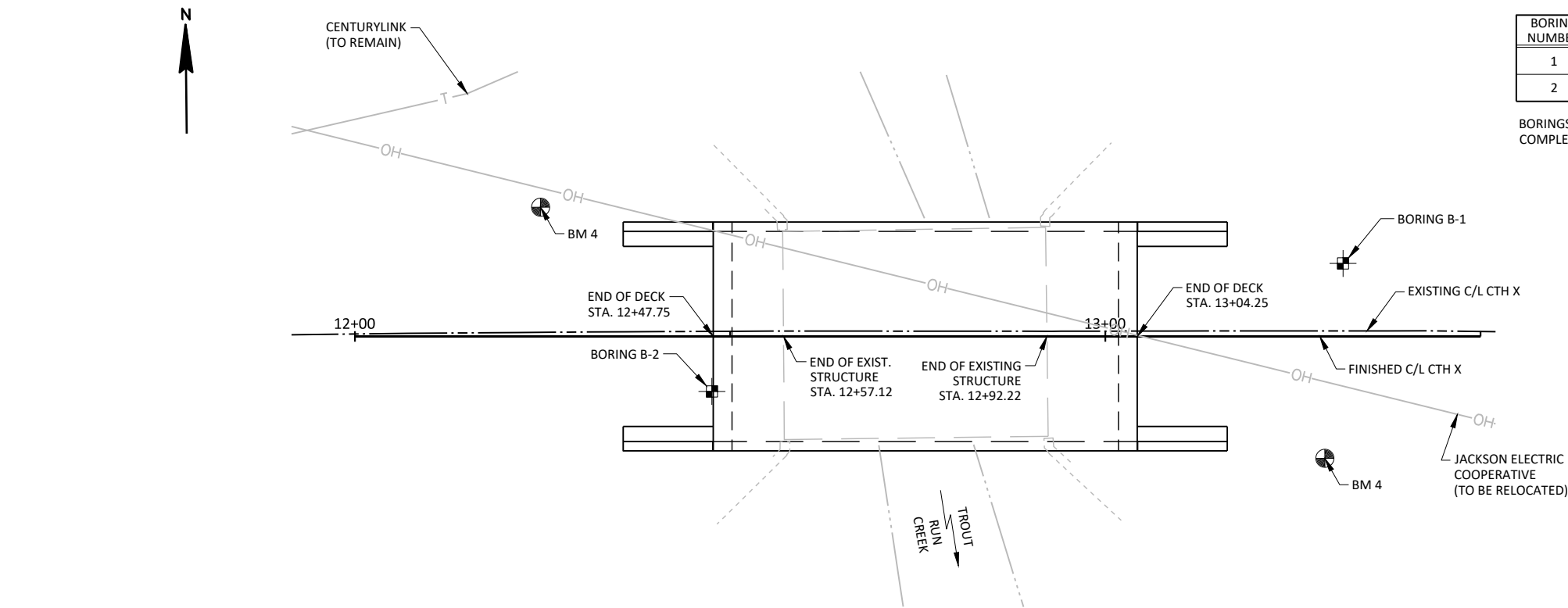
PILE SPLICE DETAIL

STEEL "HP" PILE MATERIAL SHALL BE ASTM A 572 GRADE 50.

**PROFILE GRADE LINE**

ITEM NUMBER	ITEM DESCRIPTION	UNIT	W. ABUT.	SUPER.	E. ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MIN. DEBRIS STA. 12+75	LS	--	--	--	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-27-165	LS	--	--	--	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	160	--	160	320
502.0100	CONCRETE MASONRY BRIDGES	CY	33	66	33	132
502.3200	PROTECTIVE SURFACE TREATMENT	SY	--	213	--	213
503.0136	PRESTRESSED GIRDER TYPE I 36-INCH	LF	--	220	--	220
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1,780	--	1,780	3,560
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,560	13,170	1,560	16,290
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	--	8	--	8
506.4000	STEEL DIAPHRAGMS B-27-165	EACH	--	3	--	3
513.4061	RAILING TUBULAR TYPE M	LF	--	166	--	166
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	--	6	12
550.1100	PIILING STEEL 10-INCH X 42 LB	LF	220	--	280	500
606.0300	RIPRAP HEAVY	CY	170	--	185	355
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	100	--	100	200
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	45	--	45	90
645.0120	GEOTEXTILE TYPE HR	SY	280	--	300	580
NON-BID ITEMS						
	FILLER	SIZE	--	--	--	1/2" & 3/4"
	NAME PLATE					

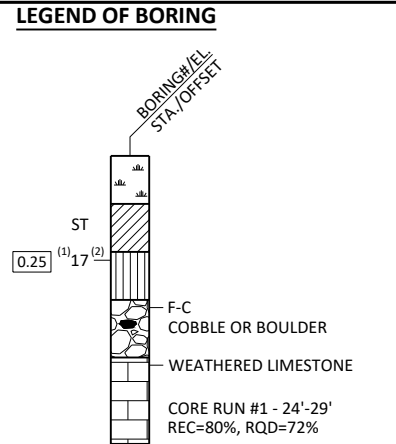
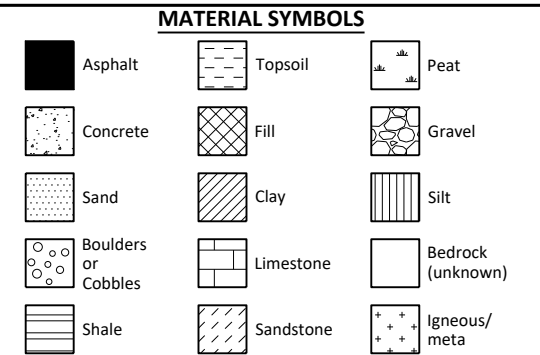
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
CROSS SECTION AND QUANTITIES			SHEET 2 OF 13



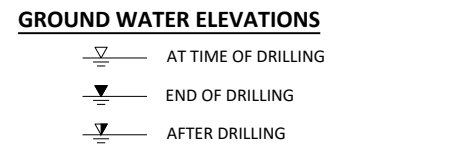
BORING NUMBER	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	03/20/19	159,159.76	355,014.87
2	03/20/19	159,143.65	354,930.57

BORINGS & REPORT
COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.
4203 SCHOLFIELD AVENUE, STE 1
SCHOFIELD, WI 54476

AMERICAN ENGINEERING TESTING, INC.
4203 SCHOLFIELD AVENUE, STE 1
SCHOFIELD, WI 54476



(2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206 STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.



ABBREVIATIONS
MEDIUM C-COURSE ST-SHELBY TUBE

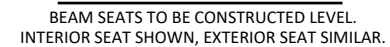
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		TMS	PLANS CK'D. RBH
SUBSURFACE EXPLORATION		SHEET 3 OF 13	



B.F. - BACK FACE



- ◆ 18" RUBBERIZED MEMBRANE WATERPROOFING (HORIZONTAL)
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM 9" BELOW BRIDGE SEAT TO 1" BELOW TOP OF WINGS.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE)
- ▲ 4"x½" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF DECK.
- ☆ ¾" CORK FILLER ON VERTICAL GIRDER SEAT FACES THAT RUN PARALLEL WITH GIRDER.
- ½"x8"x1'-10" ELASTOMERIC BEARING PAD.
- PILE SPACING MEASURED AT BASE OF ABUTMENT BODY.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."
- ▽ STEEL TROWEL ENTIRE TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".
- ◇ INDICATES WING NUMBER.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
WEST ABUTMENT		SHEET 4 OF 13	

NOTES

SEE THIS SHEET FOR BILL OF BARS.

SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

B.F. - BACK FACE

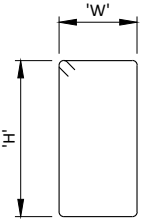
BILL OF BARS
WEST ABUTMENT

1,560 LB (COATED)
1,780 LB (UNCOATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
A501	38	13-6	X		BODY - VERT. - STIRRUP
A402	4	4-7			BODY - VERT. - AT ENDS
A403	8	2-3			BODY - VERT. - 2 PER PILE
A404	4	28-0	X		BODY - SPIRAL - 1 PER PILE
A605	11	30-2			BODY - HORIZ. - F.F. - TOP & BOT.
A606	7	12-0			BODY - HORIZ. - B.F. - CENTER
A807	14	12-0			BODY - HORIZ. - B.F. - ENDS
A508	12	3-4	X		BODY - VERT. - TOP
A409	6	7-9			BODY - HORIZ. - TOP
A510	24	15-6	X	X	WING 1 & 2 - VERT. - STIRRUP
A511	12	14-2		X	WING 1 & 2 - HORIZ. - F.F.
A612	18	14-0		X	WING 1 & 2 - HORIZ. - B.F.
A513	32	12-4	X	X	WING 1 & 2 - VERT. - STIRRUP - TOP
A414	18	11-7		X	WING 1 & 2 - HORIZ. - TOP
A615	4	11-7		X	WING 1 & 2 - HORIZ. - TOP

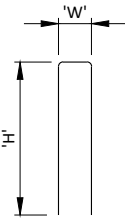
NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



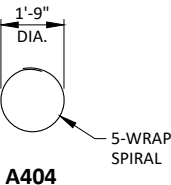
A501, A510

BAR MARK	'W'	'H'
A501	2-2	4-4
A510	2-11	4-7

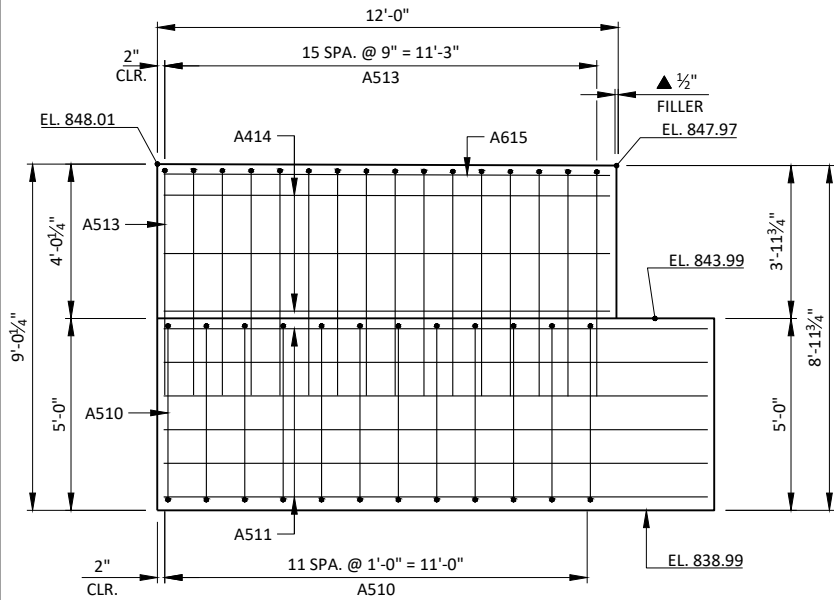


A508, A513

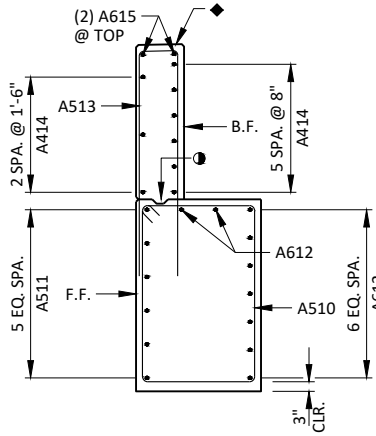
BAR MARK	'W'	'H'
A508	0-11	1-4
A513	0-11	5-10



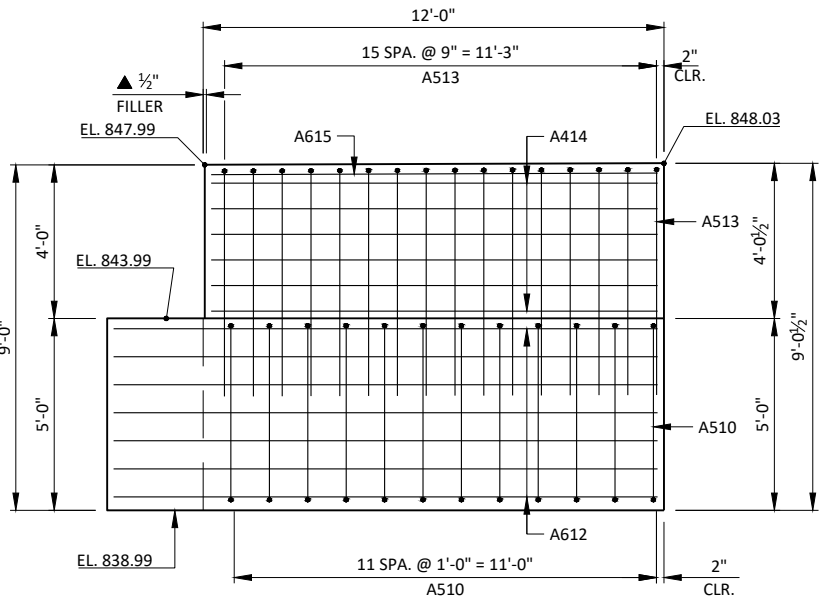
A404



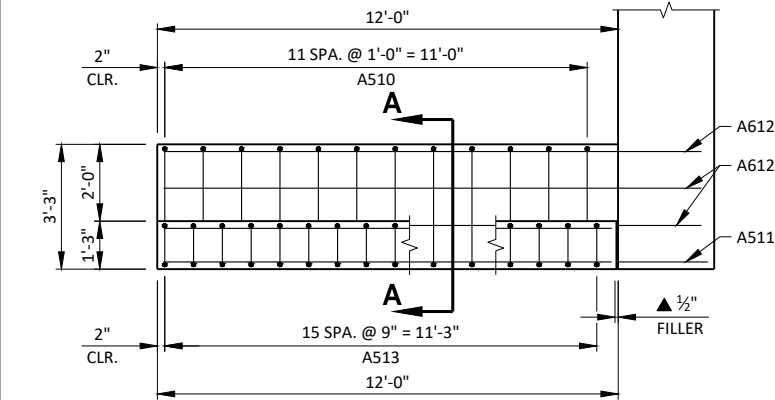
F.F. ELEVATION - WING 1



SECTION A-A



B.F. ELEVATION - WING 1



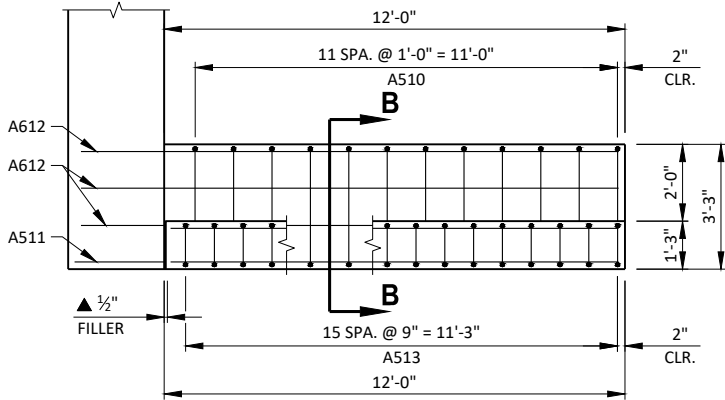
PLAN VIEW - WING 1

LEGEND

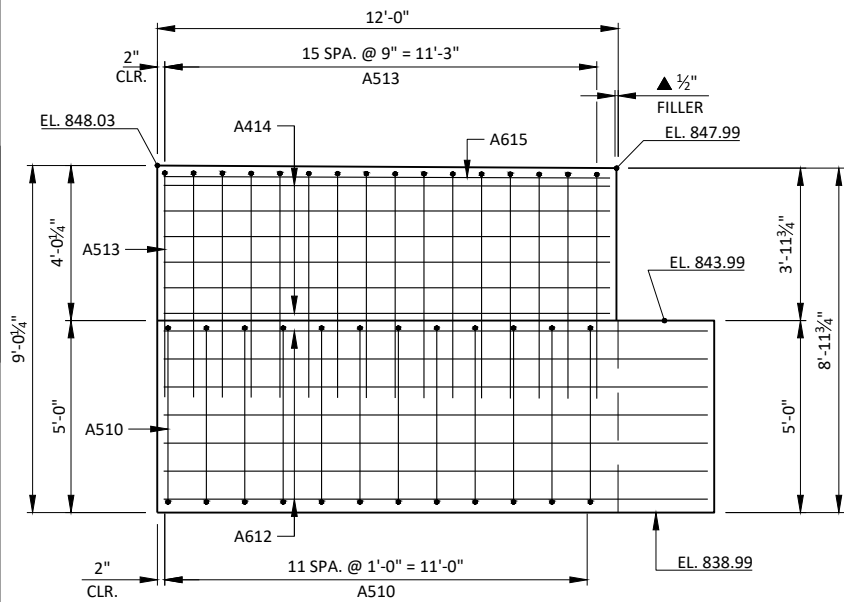
OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4-INCH "V" GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE)

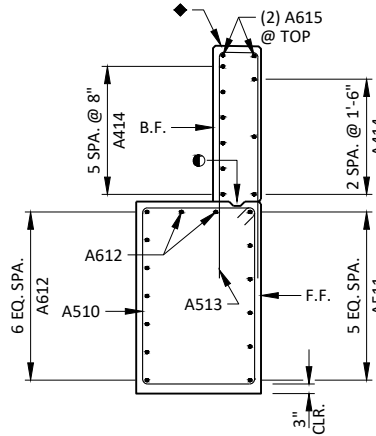
SLOPE SAME AS SUPERSTRUCTURE.



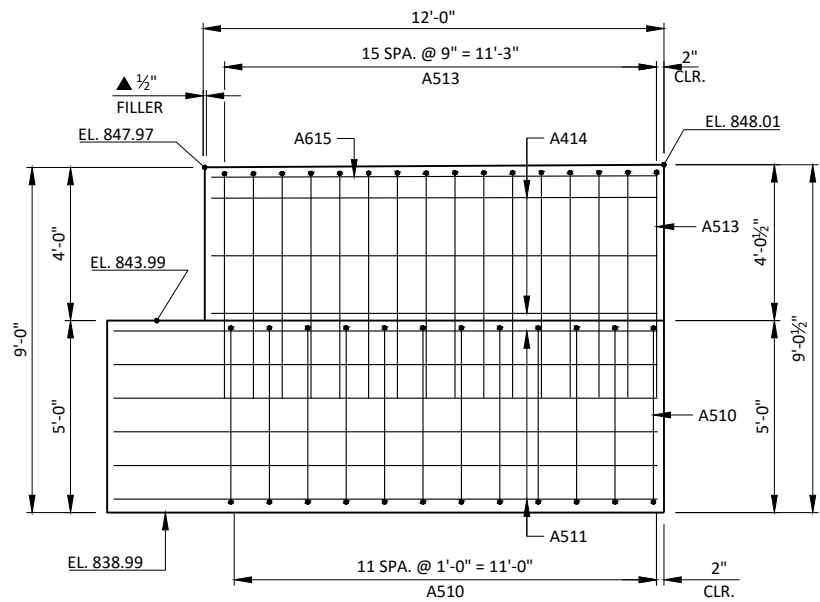
PLAN VIEW - WING 2



B.F. ELEVATION - WING 2



SECTION B-B



F.F. ELEVATION - WING 2

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
WEST ABUTMENT DETAILS		SHEET 5 OF 13	

SOME BARS HAVE BEEN OMITTED FOR CLARITY.
SEE SHEET 7 FOR BILL OF BARS.

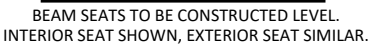
SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

B.F. - BACK FACE



(EAST ABUTMENT LOOKING EAST)



- ◆ 18" RUBBERIZED MEMBRANE WATERPROOFING (HORIZONTAL)
- ☑ VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM 9" BELOW BRIDGE SEAT TO 1" BELOW TOP OF WINGS.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINUOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE)
- ▲ 4"x½" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF DECK.
- ☆ ¾" CORK FILLER ON VERTICAL GIRDER SEAT FACES THAT RUN PARALLEL WITH GIRDER.
- ½"x8"x1'-10" ELASTOMERIC BEARING PAD.
- PILE SPACING MEASURED AT BASE OF ABUTMENT BODY.
- 🐭 PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."
- ▽ STEEL TROWEL ENTIRE TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".
- ◇ INDICATES WING NUMBER.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
		DRAWN BY	PLANS CK'D. RBH
EAST ABUTMENT		SHEET 6 OF 13	

NOTES

SEE THIS SHEET FOR BILL OF BARS.

SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

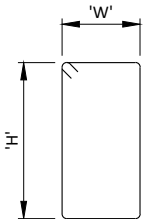
B.F. - BACK FACE

BILL OF BARS
EAST ABUTMENT1,560 LB (COATED)
1,780 LB (UNCOATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
B501	38	13-6	X		BODY - VERT. - STIRRUP
B402	4	4-7			BODY - VERT. - AT ENDS
B403	8	2-3			BODY - VERT. - 2 PER PILE
B404	4	28-0	X		BODY - SPIRAL - 1 PER PILE
B605	11	30-2			BODY - HORIZ. - F.F. - TOP & BOT.
B606	7	12-0			BODY - HORIZ. - B.F. - CENTER
B807	14	12-0			BODY - HORIZ. - B.F. - ENDS
B508	12	3-4	X		BODY - VERT. - TOP
B409	6	7-9			BODY - HORIZ. - TOP
B510	24	15-6	X	X	WING 3 & 4 - VERT. - STIRRUP
B511	12	14-2		X	WING 3 & 4 - HORIZ. - F.F.
B612	18	14-0		X	WING 3 & 4 - HORIZ. - B.F.
B513	32	12-4	X	X	WING 3 & 4 - VERT. - STIRRUP - TOP
B414	18	11-7		X	WING 3 & 4 - HORIZ. - TOP
B615	4	11-7		X	WING 3 & 4 - HORIZ. - TOP

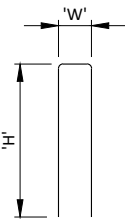
NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



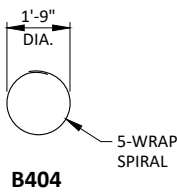
B501, B510

BAR MARK	'W'	'H'
B501	2-2	4-4
B510	2-11	4-7

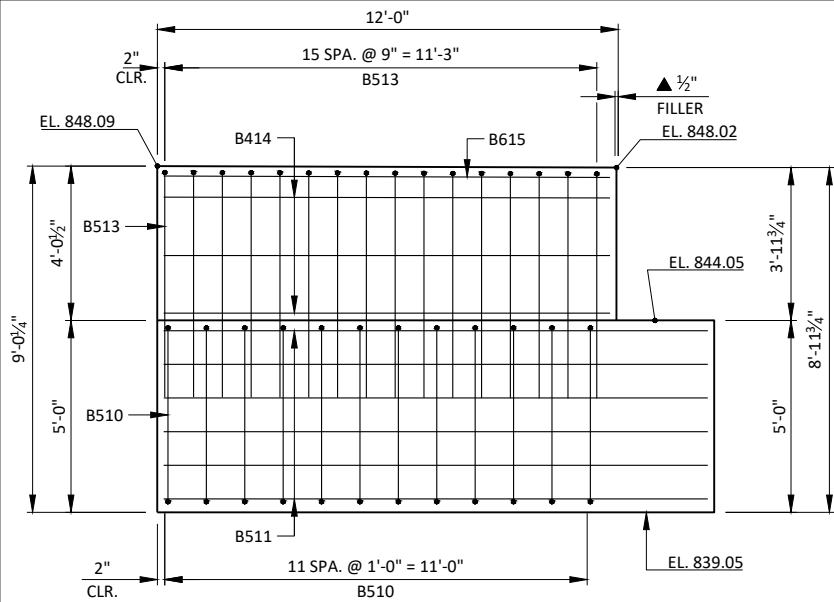


B508, B513

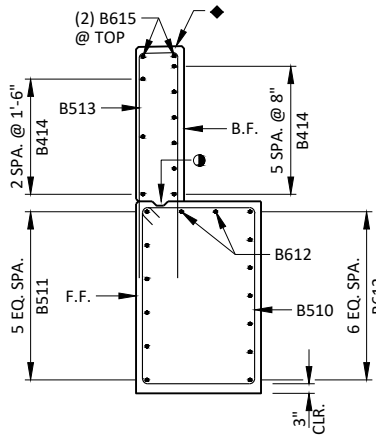
BAR MARK	'W'	'H'
B508	0-11	1-4
B513	0-11	5-10



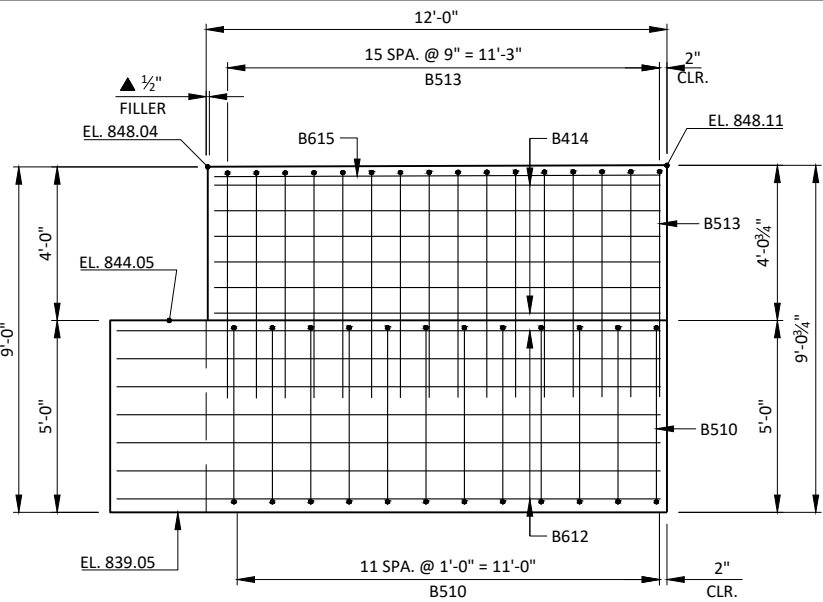
B404



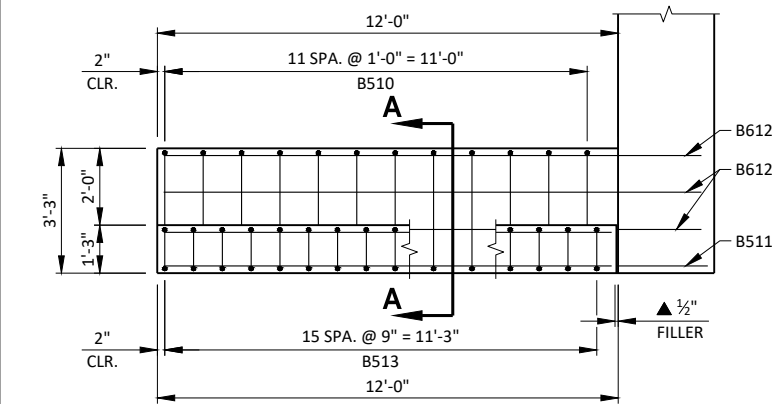
F.F. ELEVATION - WING 3



SECTION A-A



B.F. ELEVATION - WING 3



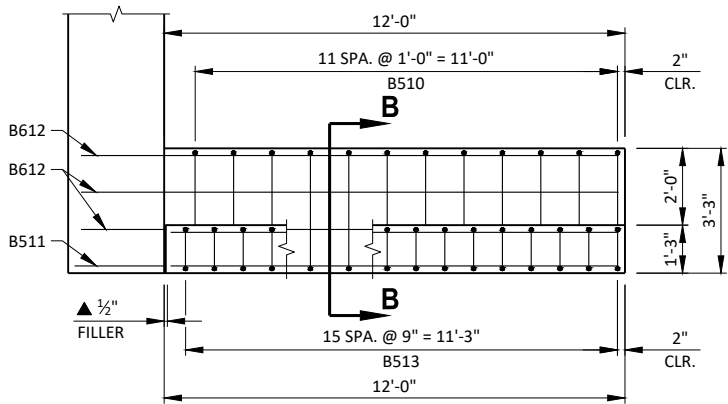
PLAN VIEW - WING 3

LEGEND

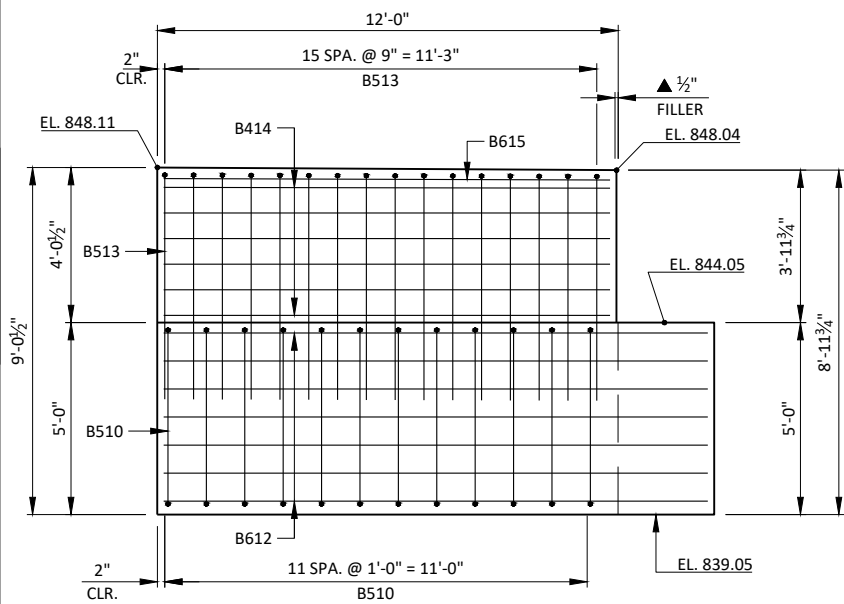
OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4-INCH "V" GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE)

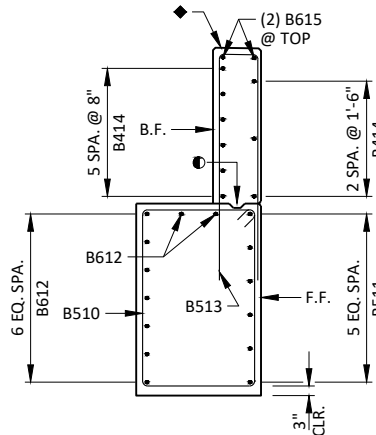
SLOPE SAME AS SUPERSTRUCTURE.



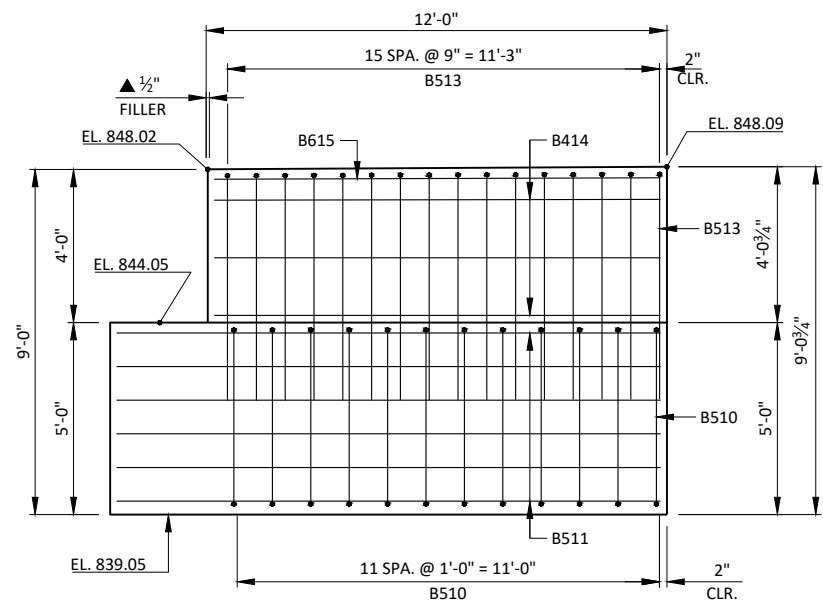
PLAN VIEW - WING 4



B.F. ELEVATION - WING 4



SECTION B-B



F.F. ELEVATION - WING 4

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
EAST ABUTMENT DETAILS		SHEET 7 OF 13	

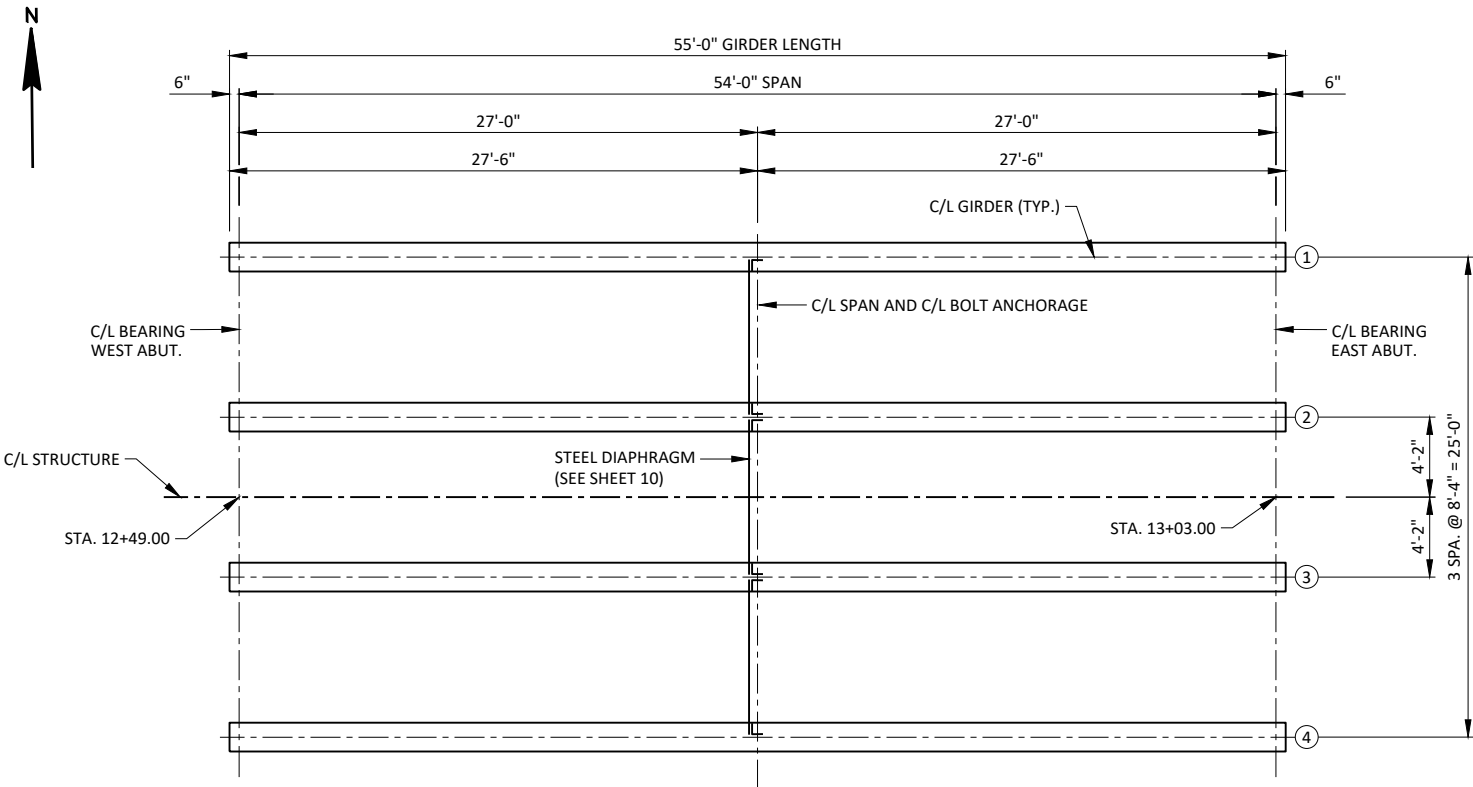
BILL OF BARS
SUPERSTRUCTURE

13,170 LB (COATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
S501	72	10-3	X	X	ABUT. DIAPHRAGM - VERT. STIRRUP
S502	72	5-11	X	X	ABUT. DIAPHRAGM - VERT. - TOP
S603	4	1-8		X	ABUT. DIAPHRAGM - HORIZ. - FRONT - ENDS
S604	12	1-11		X	ABUT. DIAPHRAGM - HORIZ. - FRONT - ENDS
S605	6	6-6		X	ABUT. DIAPHRAGM - HORIZ. - FRONT
S606	18	7-0		X	ABUT. DIAPHRAGM - HORIZ. - FRONT
S607	12	30-2		X	ABUT. DIAPHRAGM - HORIZ. - BACK
S408	12	5-6		X	ABUT. DIAPHRAGM - HORIZ. - BOT.
S409	42	3-3	X	X	ABUT. DIAPHRAGM - VERT. - BOT.
S510	16	6-0		X	ABUT. DIAPHRAGM - GIRDER WEB
S511	193	30-2		X	DECK - TOP & BOT. - TRANSVERSE
S412	174	29-0		X	DECK - TOP & BOT. - LONGITUDINAL
S613	40	12-0	X	X	DECK - RAIL POSTS
S614	64	6-0		X	DECK - RAIL POSTS - INTERIOR
S615	16	6-0	X	X	DECK - RAIL POSTS - CORNERS

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

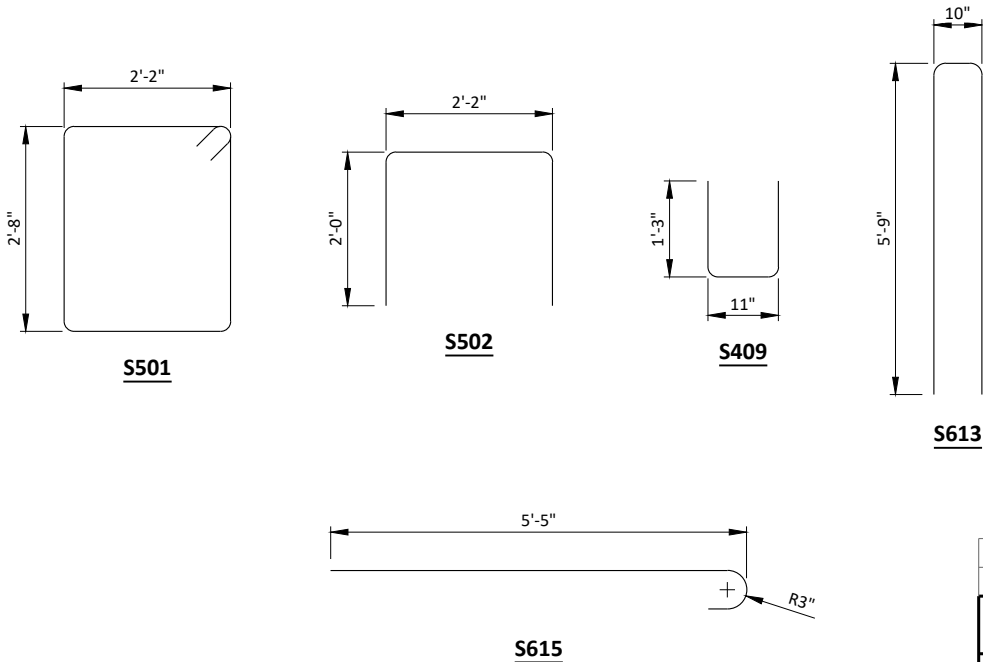
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



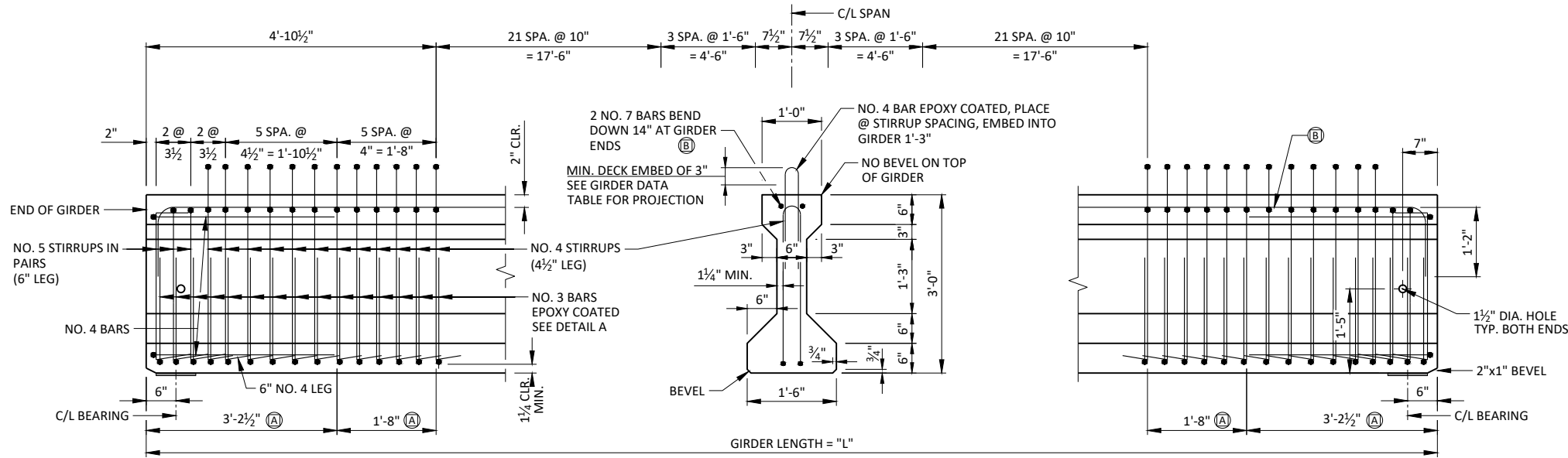
GIRDER LAYOUT

LEGEND

① INDICATES GIRDER LINE.



NO.	DATE	REVISION	BY
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STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
GIRDER LAYOUT			SHEET 8 OF 13



36-INCH GIRDER - SIDE VIEW & TYP. SECTION IN SPAN

(A) DETAIL TYP. AT EACH END

GIRDER NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.3 OF STANDARD SPECIFICATION FOR GUIDANCE.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

PRESTRESSING STRANDS SHALL BE 0.6-INCH DIAMETER 7-WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270 KSI.

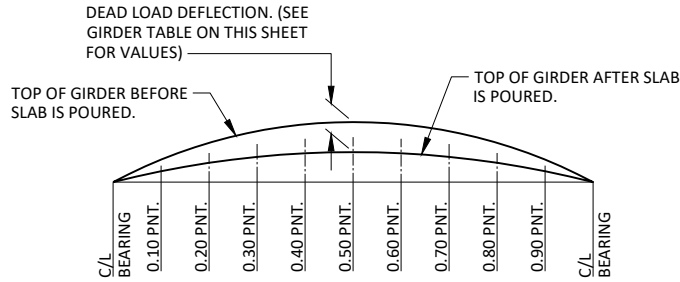
STRANDS SHALL BE FLUSH WITH THE ENDS OF THE GIRDER. END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER.

SPACING SHOWN FOR NO. 4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

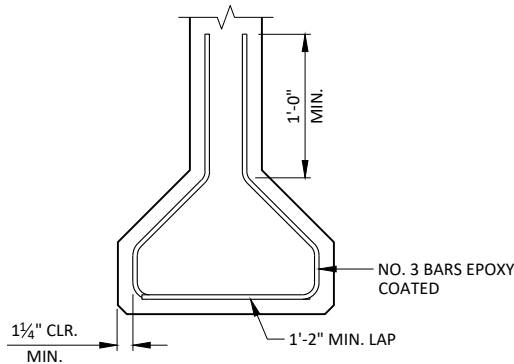
AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE SHEET 10.

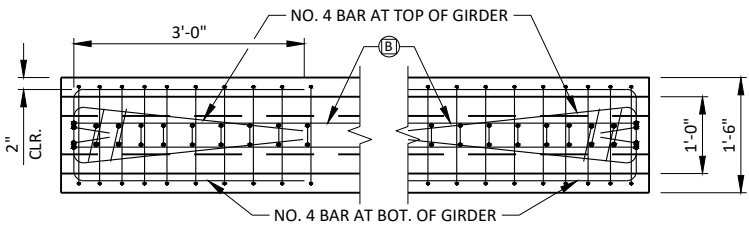
DATA SHOWN IN DEFLECTION DATA IS THEORETICAL AND MAY VARY WITH CONCRETE STRENGTH, VARIABLE PRESTRESS CONDITIONS AND PRESTRESS LOSSES.



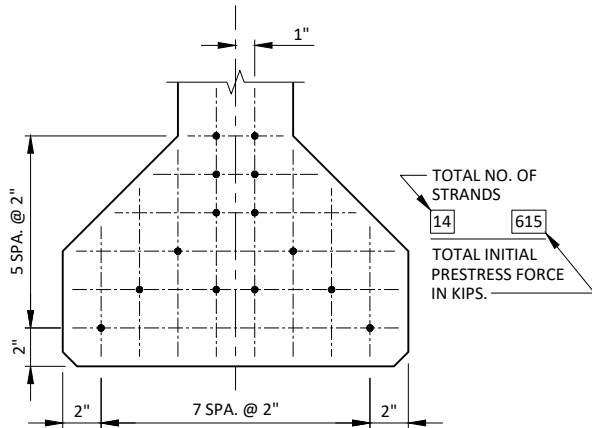
DEAD LOAD DEFLECTION DIAGRAM



DETAIL A



TOP VIEW OF GIRDER ENDS

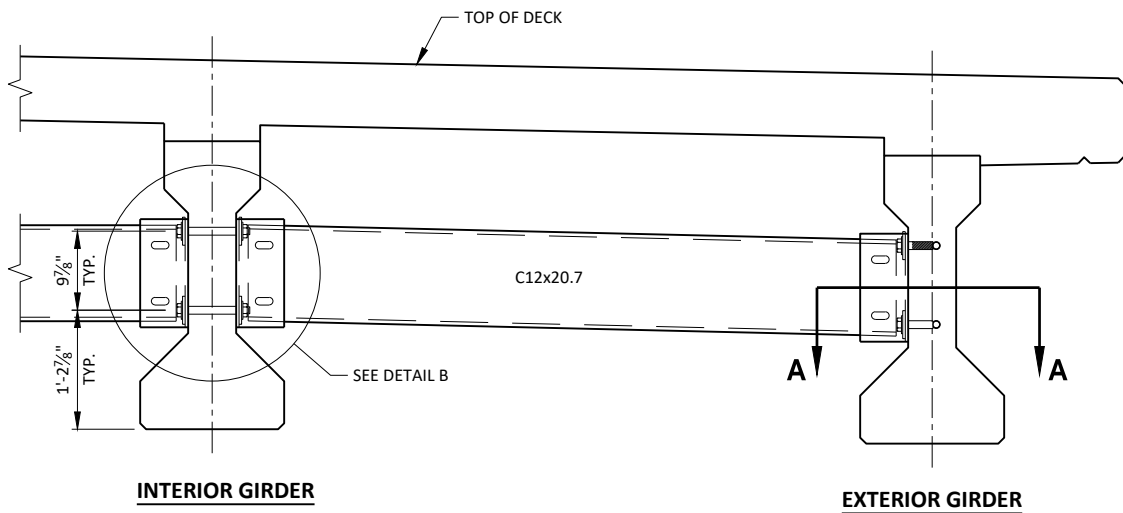


TYP. STRAND PATTERN

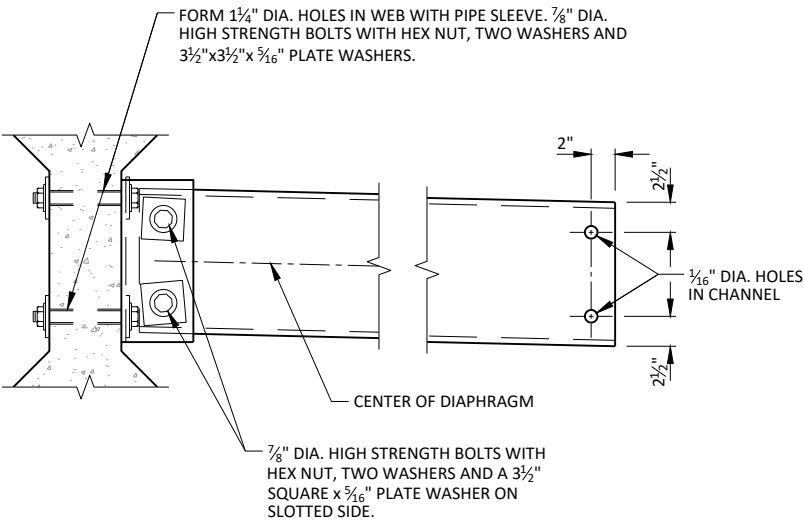
GIRDER DATA												STIRRUP PROJECTION "P"			DIA. OF STRAND (IN.)	(B) NO. 7 "B" BARS MAY BE SPLICED, USE 54" MIN. LAP.									
GIRDER LENGTH "L"	QUANT.	DEAD LOAD DEFLECTION									CONC. STRENGTH					DRAPED PATTERN						UNDRAPED PATTERN		GIRDER NO.	
																TOTAL NO. OF STRANDS						f'ci Ksi *			
		0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90		1ST ½	MID. ⅓	END ⅓		"A"	"B" MIN.	"B" MAX.	"C"						
55'-0"	4	0.2"	0.3"	0.5"	0.5"	0.6"	0.5"	0.5"	0.3"	0.2"	8	8"	6"	8"	0.6	--	--	--	--	--	14	6.8	1-4		

* MIN. CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
36-INCH PRESTRESSED GIRDER DETAILS		SHEET 9 OF 13	



PART TRANSVERSE SECTION AT DIAPHRAGM



DETAIL B
(FOR STAGGERED DIAPHRAGMS)

GIRDER NOTES

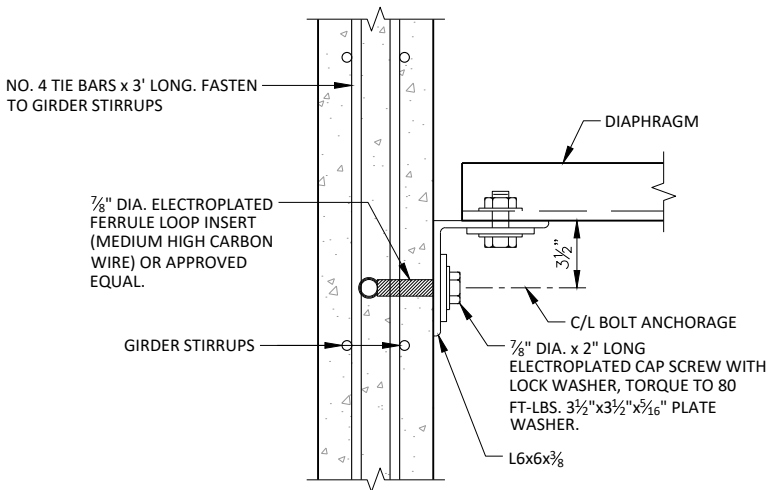
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-27-165", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

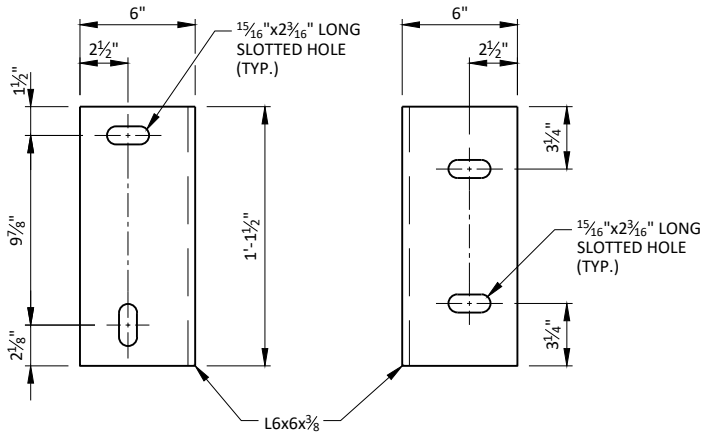
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS, AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

PLACE ONE DIAPHRAGM AT MID-LENGTH OF GIRDER AS INDICATED ON SHEET 8.



SECTION A-A
(FOR EXTERIOR ATTACHMENT)



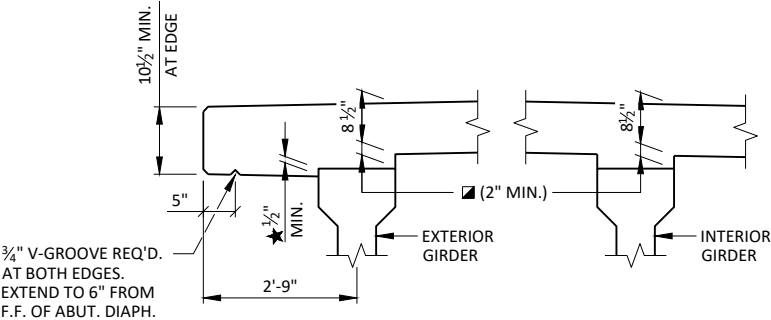
GIRDER FACE
DIAPHRAGM FACE
DIAPHRAGM SUPPORT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
STEEL DIAPHRAGM			SHEET 10 OF 13

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 8 FOR BILL OF BARS.

T.D. - TOP OF DECK



IF 2" MINIMUM HAUNCH HEIGHT "■" CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. MAXIMUM HAUNCH HEIGHT EQUALS "STIRRUP PROJECTION" MINUS 3".

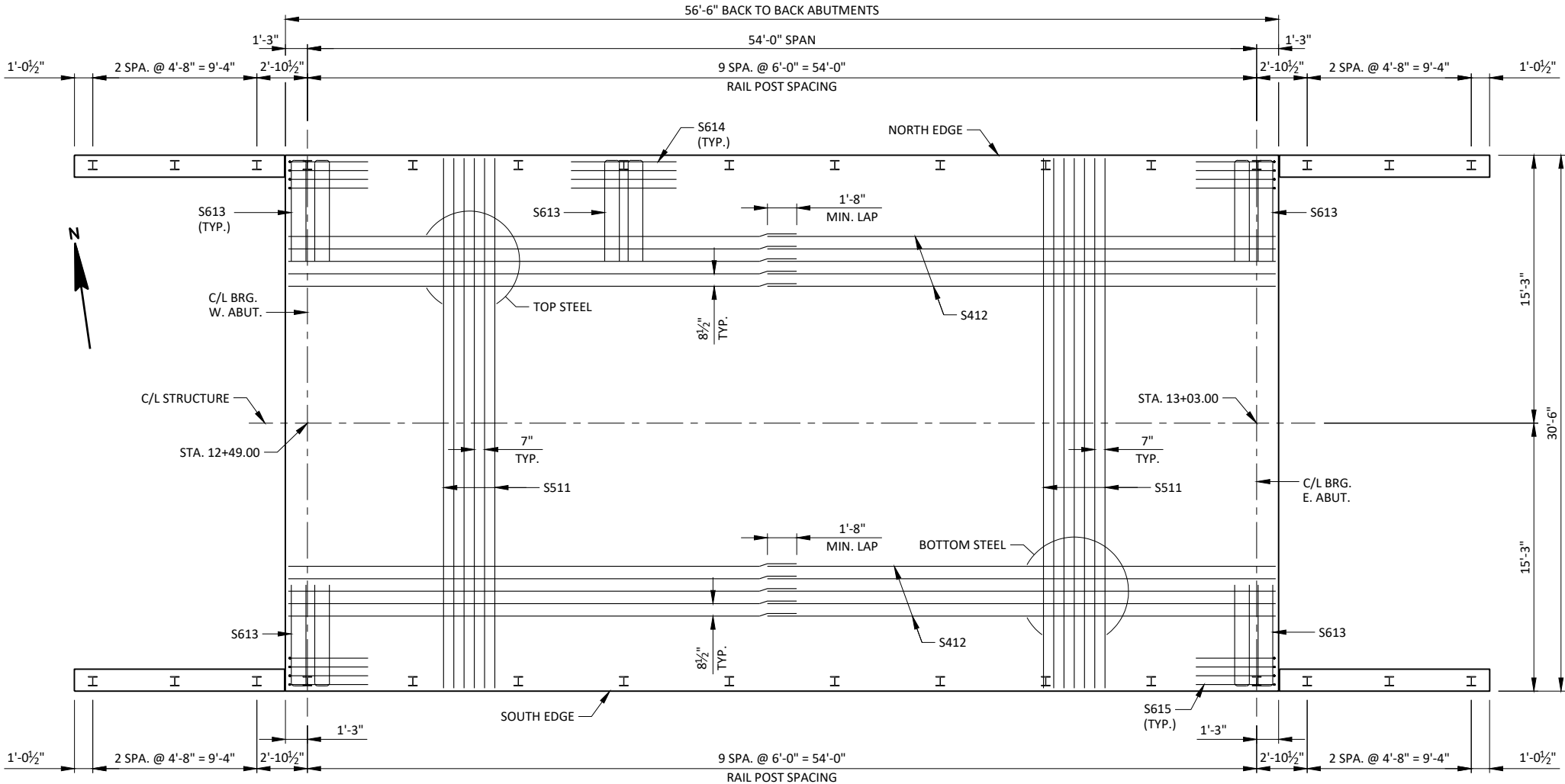
TO DETERMINE "■" (AFTER GIRDERS ARE IN PLACE):
OBTAIN THE ELEVATIONS OF THE TOP OF GIRDER AT THE C/L OF SUBSTRUCTURE UNITS AND AT EACH 1/10 POINT FOR EVERY GIRDER AND ALL SPANS, THEN PROCEED WITH THE PROCESS SHOWN BELOW.

TOP OF DECK ELEVATION AT THE FINAL GRADE
-TOP OF GIRDER ELEVATION
+DEAD LOAD DEFLECTION
-SLAB THICKNESS
=HAUNCH HEIGHT "■"

NOTE: AN AVERAGE HAUNCH "■" OF 2.6" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

★ SLAB THICKNESS SHALL BE INCREASED AS NECESSARY TO CONCEAL INTERSECTION OF SLAB AND TOP OF GIRDER AT ALL FACIA GIRDERS.

SLAB HAUNCH DETAIL



PLAN

ELEVATIONS AT TOP OF DECK

GIRDER LINE		C/L BRG. W. ABUT.	0.10 PT.	0.20 PT.	0.30 PT.	0.40 PT.	0.50 PT.	0.60 PT.	0.70 PT.	0.80 PT.	0.90 PT.	C/L BRG. E. ABUT.
N. EDGE	T.D.	847.98	847.97	847.96	847.96	847.96	847.96	847.97	847.98	847.99	848.01	848.03
①	T.D.	848.01	848.00	847.99	847.99	847.99	847.99	848.00	848.01	848.02	848.04	848.06
②	T.D.	848.18	848.16	848.16	848.15	848.15	848.16	848.16	848.17	848.19	848.21	848.23
C/L	T.D.	848.26	848.25	848.24	848.24	848.24	848.24	848.25	848.26	848.27	848.29	848.31
③	T.D.	848.18	848.16	848.16	848.15	848.15	848.16	848.16	848.17	848.19	848.21	848.23
④	T.D.	848.01	848.00	847.99	847.99	847.99	847.99	848.00	848.01	848.02	848.04	848.06
S. EDGE	T.D.	847.98	847.97	847.96	847.96	847.96	847.96	847.97	847.98	847.99	848.01	848.03

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
SUPERSTRUCTURE		SHEET 11 OF 13	



SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 8 FOR BILL OF BARS.

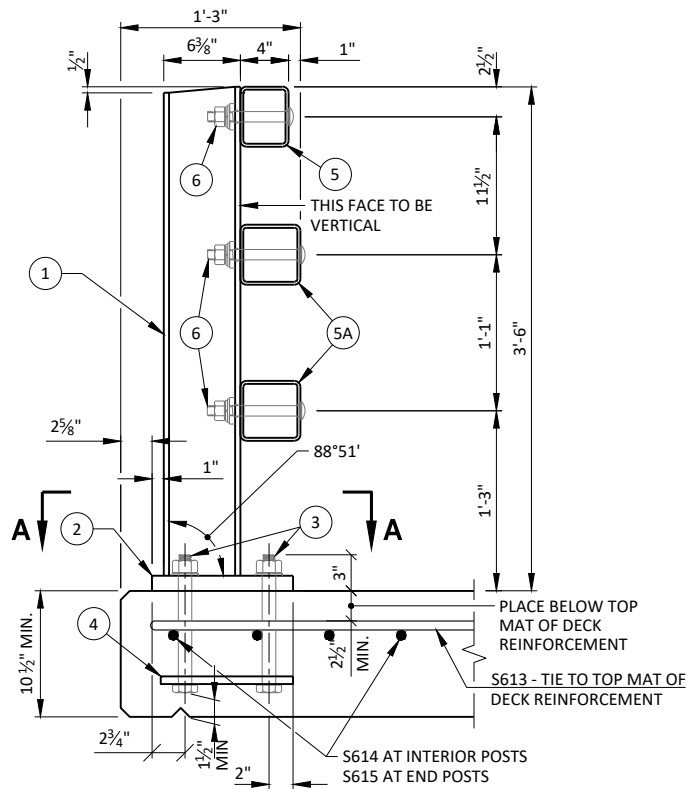
- 18" RUBBERIZED MEMBRANE WATERPROOFING (HORIZONTAL)
- ☆ ½" NON-LAMINATED ELASTOMERIC BEARING PAD AND ½" PREFORMED FILLER.
- ▲ 4"x½" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- ◇ (1) 1½" DIAMETER HOLE IN WEB FOR (2) S510 HORIZONTAL BARS. BARS TO BE PLACED SYMMETRICAL ABOUT C/L OF GIRDERS.
- ▽ OPTIONAL CONSTRUCTION JOINT. IF USED, DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR

LEGEND

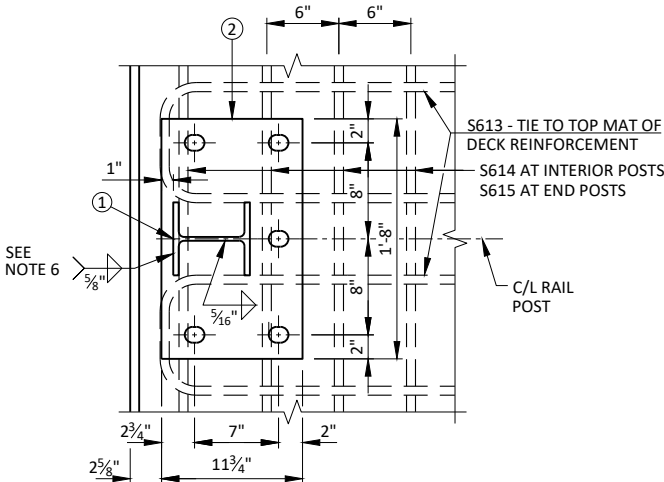
- ① W6x25 WITH 1 1/8" x 1 1/2" HORIZONTAL SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4"x11 3/4"x1'-8" WITH 1 5/16"x1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1 5/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG.
- ④ 5/8"x11"x1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TSS 5x4x0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TSS 5x5x0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16"x1 5/8"x1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑨ SPLICE SLEEVE FABRICATED FROM 3/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8"x3 5/8"x2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8"x2 5/8"x2'-4" PLATE USED IN NO. 5, 3/8"x3 5/8"x2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16"x1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/16"x2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.

GENERAL NOTES

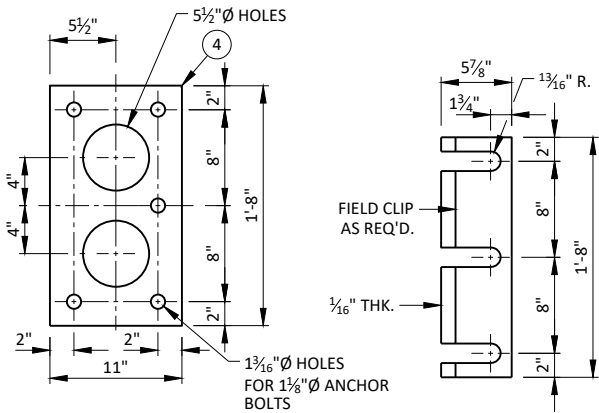
- 1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- 2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY=50 KSI. ANCHOR PLATES AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- 3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- 4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
- 5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- 6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- 7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- 8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- 9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
- 10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).



SECTION THROUGH RAILING ON DECK

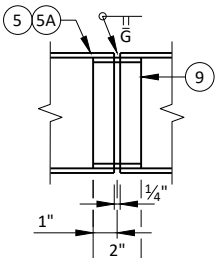


SECTION A-A



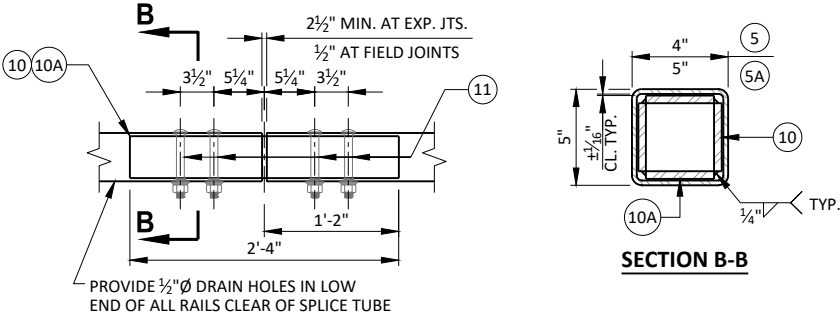
ANCHOR PLATE
AT RAIL TO DECK CONNECTION

POST SHIM
DETAIL



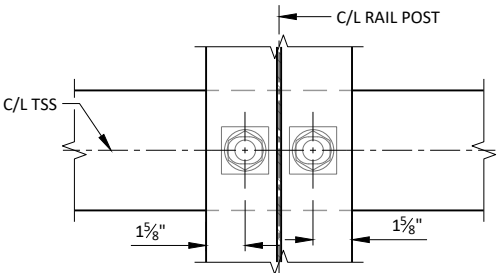
SHOP RAIL
SPLICE DETAIL

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)

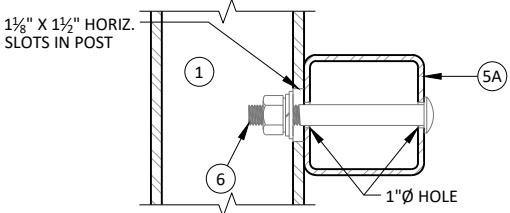


FIELD ERECTION JOINT DETAIL

SECTION B-B



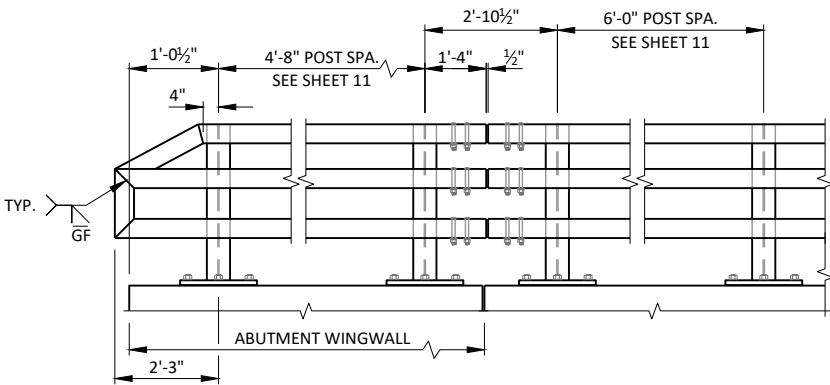
SECTION THROUGH POST WEB



SECTION THROUGH RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



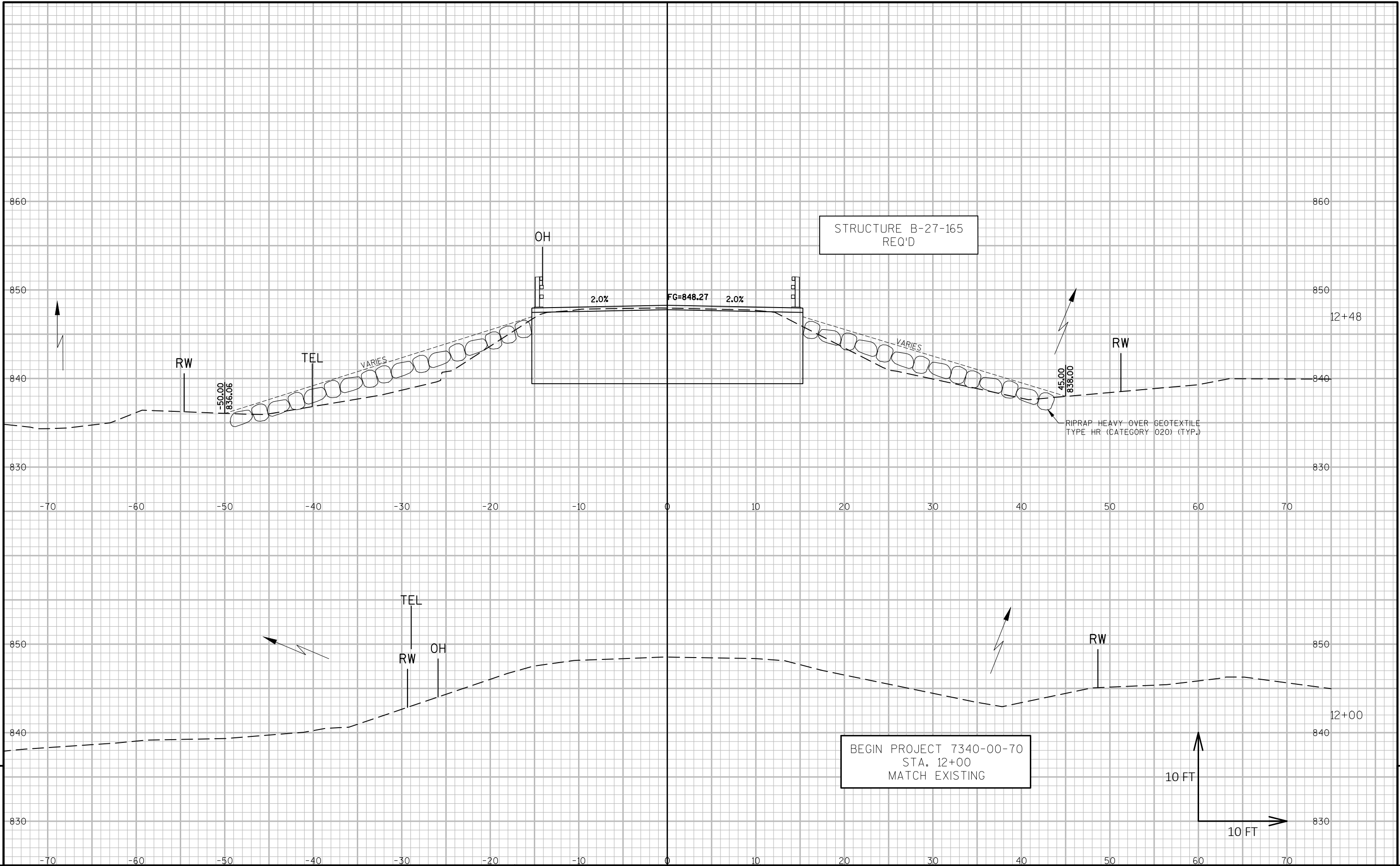
PART ELEVATION OF RAILING

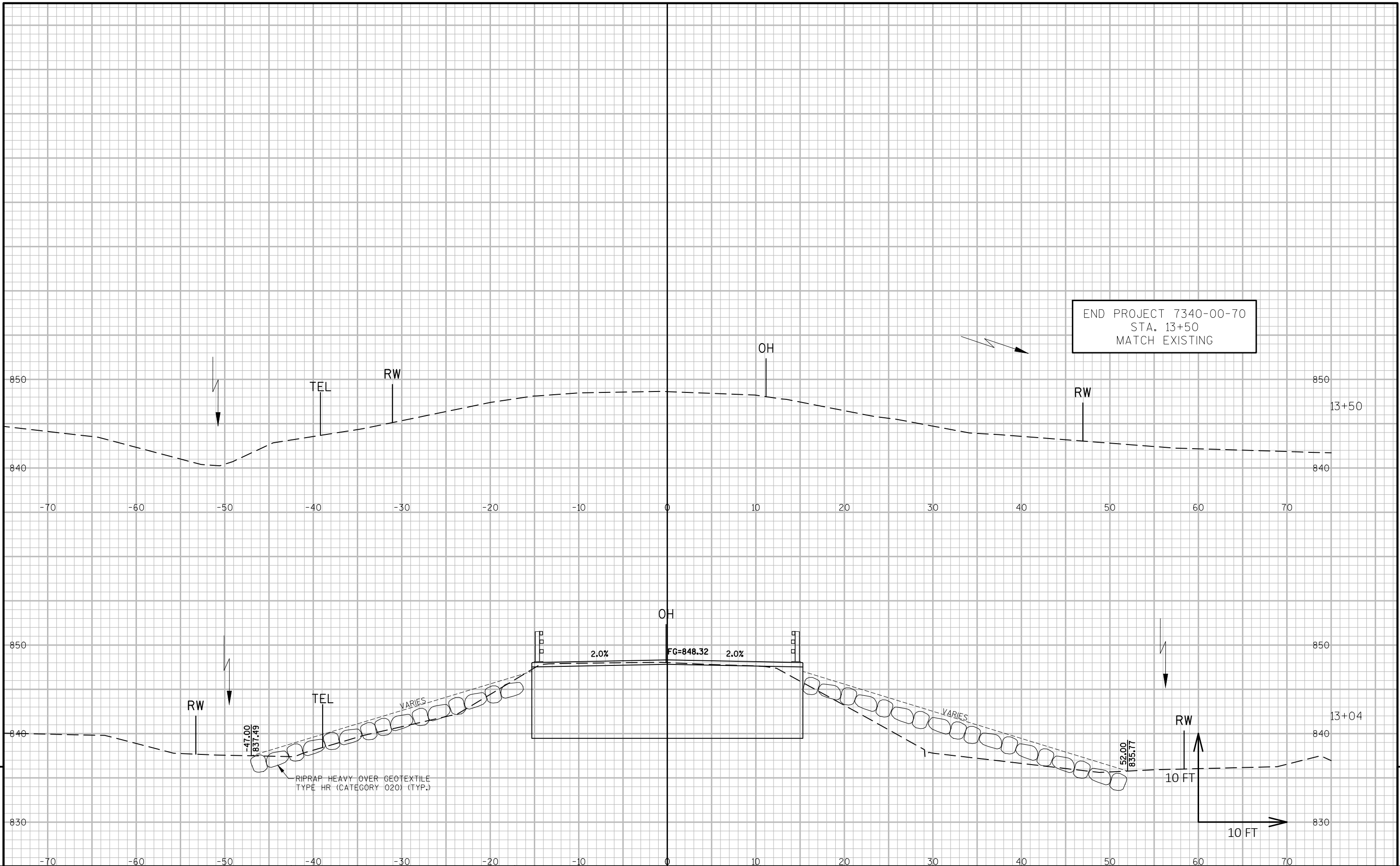
NO.	DATE	REVISION	BY
STRUCTURE B-27-165			
DRAWN BY		PTB	PLANS CK'D. RBH
TUBULAR RAILING TYPE M		SHEET 13 OF 13	

EARTHWORK-MAINLINE

STATION	AREA (SF)		INCREMENTAL VOL (CY)			CUMMULATIVE VOLUME (CY)			
	CUT	FILL	CUT NOTE 1	FILL NOTE 2	FILL (25%)	CUT 1.00 NOTE 1	FILL	FILL (25%) NOTE 3	MASS ORDINATE NOTE 4
12+00	0	0	0	0	0	0	0	0	0
12+48	48	172	43	153	191	43	153	191	-148
12+48	0	0	0	0	0	43	153	191	-148
13+04	0	0	0	0	0	43	153	191	-148
13+04	49	83	0	0	0	43	153	191	-148
13+50	0	0	42	71	89	85	224	280	-195
COLUMN TOTALS =			85	224	280	85	224	280	-195

NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE MATERIAL
2 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
3 - FILL (25%)	FILL 25%: (UNEXPANDED FILL)*1.25
4 - MASS ORDINATE	(CUT - FILL (25%))





Notes



Wisconsin Department of Transportation

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through innovation and exceptional service.

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