

EAU
PROJECT ID:
WITH: N/A

8795-00-70

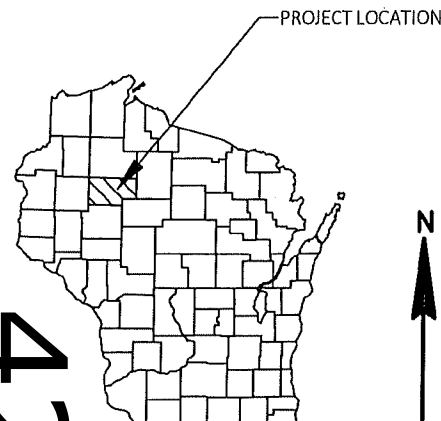
COUNTY:
RUSK

DECEMBER 2019

ORDER OF SHEETS

| | | |
|-------------|---|---------------------------------------------|
| Section No. | 1 | Title |
| Section No. | 2 | Typical Sections and Details |
| Section No. | 3 | Estimate of Quantities |
| Section No. | 3 | Miscellaneous Quantities |
| Section No. | 4 | Right of Way Plat |
| Section No. | 5 | Plan and Profile (includes Erosion Control) |
| Section No. | 6 | Standard Detail Drawings |
| Section No. | 7 | Sign Plates |
| Section No. | 8 | Structure Plans |
| Section No. | 9 | Computer Earthwork Data |
| Section No. | 9 | Cross Sections |

TOTAL SHEETS = 66



DESIGN DESIGNATION

| | | | |
|--------------|------|---|---------|
| A.A.D.T. | 2020 | = | 840 |
| A.A.D.T. | 2040 | = | 1130 |
| D.H.V. | | = | 113 |
| D.D. | | = | 50/50 |
| T. | | = | 10 |
| DESIGN SPEED | | = | 55 |
| ESALS | | = | 330,000 |

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND
MARSH OR ROCK PROFILE
(To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

CONRATH - TONY

DEER TAIL CREEK BRIDGE B540129

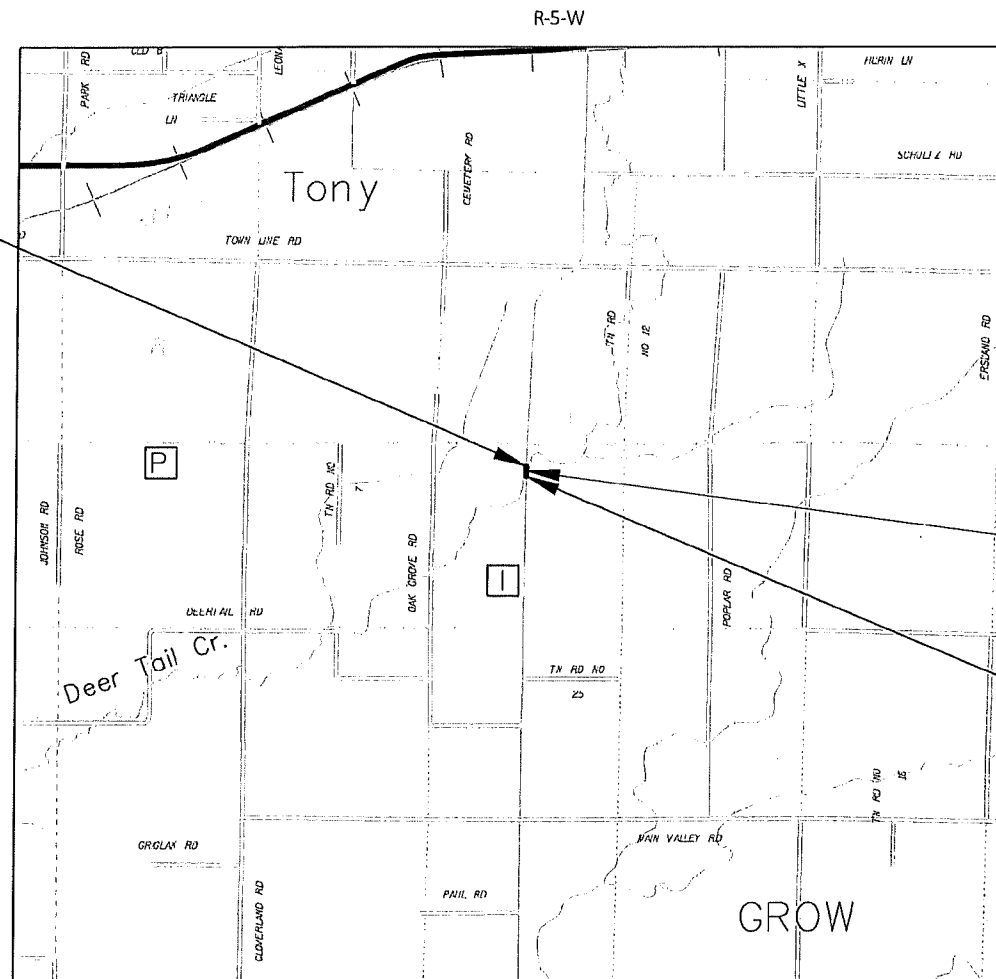
CTH I

RUSK COUNTY

STATE PROJECT NUMBER

8795-00-70

END PROJECT
STA 10+90
Y = 558118.499
X = 839710.375



LAYOUT
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.052 MI

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM,
RUSK COUNTY, NAD 83 (2007).

STATE PROJECT

8795-00-70

FEDERAL PROJECT

PROJECT

CONTRACT

ACCEPTED FOR

RUSK COUNTY HIGHWAY DEPT

Date: 7/19/19
(Highway Commissioner Signature)

ORIGINAL PLANS PREPARED BY

SEH



DATE: 7-17-19
(Professional Engineer Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor

Designer

Project Manager

SEH

SEH

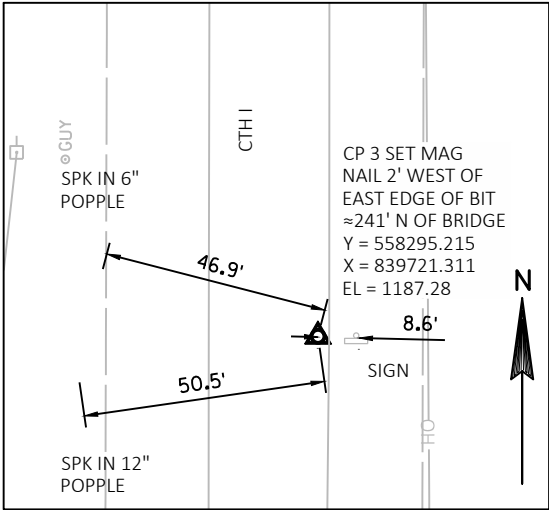
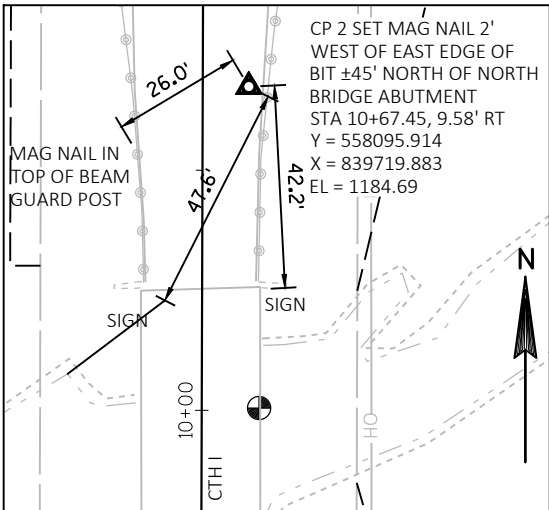
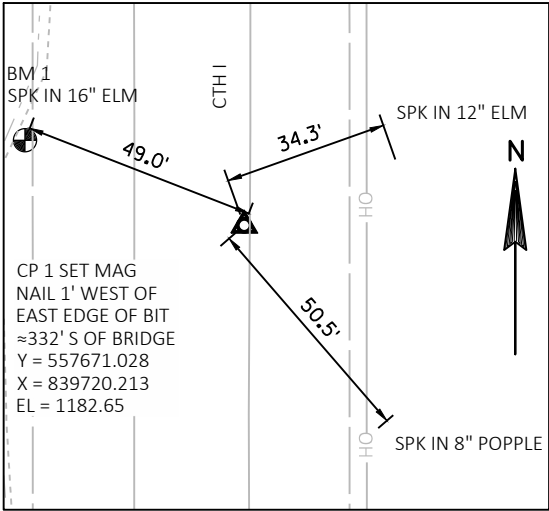
MATTHEW VAN NAITA

APPROVED FOR THE DEPARTMENT

DATE: 7/22/19
(Signature)

E

ALIGNMENT TIES



GENERAL NOTES

- ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD88).
- WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.
- THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.
- THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD.
- DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH SALVAGED TOPSOILED, FERTILIZED, SEEDED AND MULCHED.
- ALL PAVEMENT DIMENSIONS AND STATIONS ARE SHOWN TO THE EDGE OF PAVEMENT UNLESS NOTED OTHERWISE.
- 4.5" ASPHALTIC SURFACE SHALL BE CONSTRUCTED IN TWO 2.25" LAYERS USING 19.0 MM NOMINAL AGGREGATE SIZE.
- A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING PAVEMENTS AT REMOVAL LIMITS.
- SILT FENCE AND TURBIDITY BARRIER IS TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER, AND IN PLACE PRIOR TO BRIDGE REMOVAL.

RUNOFF COEFFICIENT TABLE

| | HYDROLOGIC SOIL GROUP | | | | | | | | | | | |
|-------------------------|------------------------|------------|------------|------------------------|------------|------------|------------------------|------------|------------|------------------------|------------|------------|
| | A | | | B | | | C | | | D | | |
| | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | | SLOPE RANGE (PERCENT) | | |
| LAND USE : | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER | 0-2 | 2-6 | 6 & OVER |
| ROW CROPS | .08 .22 | .16 .30 | .22 .38 | .12 .26 | .20 .34 | .27 .44 | .15 .30 | .24 .37 | .33 .50 | .19 .34 | .28 .41 | .38 .56 |
| MEDIAN STRIP-TURF | .19 .24 | .20 .26 | .24 .30 | .19 .25 | .22 .28 | .26 .33 | .20 .26 | .23 .30 | .30 .37 | .20 .27 | .25 .32 | .30 .40 |
| SIDE SLOPE-TURF | | | .25 .32 | | | .27 .34 | | | .28 .36 | | | .30 .38 |
| PAVEMENT : | | | | | | | | | | | | |
| ASPHALT | .70 - .95 | | | | | | | | | | | |
| CONCRETE | .80 - .95 | | | | | | | | | | | |
| BRICK | .70 - .80 | | | | | | | | | | | |
| DRIVES, WALKS | .75 - .85 | | | | | | | | | | | |
| ROOFS | .75 - .95 | | | | | | | | | | | |
| GRAVEL ROADS, SHOULDERS | .40 - .60 | | | | | | | | | | | |

TOTAL PROJECT AREA = 0.70 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.50 ACRES

UTILITY CONTACTS

CENTURYLINK - COMMUNICATION LINE
425 ELLINGSON AVE
P.O. BOX 78
HAWKINS, WI 54530
TELEPHONE: 715.532.0023, 715.563.8294 (MOBILE)
ATTENTION: BRIAN HUHN
EMAIL: BRIAN.HUHN@CENTURYLINK.COM

XCEL ENERGY - ELECTRICITY
310 HICKORY HILLS LANE
PHILLIPS, WI 54555
TELEPHONE: 715.737.1183, 715.316.1356 (MOBILE)
ATTENTION: ANDY HALOPKA
EMAIL: ANDREW.A.HALOPKA@XCELENERGY.COM



Dial 811 or (800)242-8511
www.DiggersHotline.com

DESIGN CONTACT

SEH
10 NORTH BRIDGE STREET
CHIPPEWA FALLS, WI 54729
TELEPHONE: 715.720.6291
ATTENTION: TARA KRISTA
EMAIL: TKRISTA@SEHINC.COM

WDNR CONTACT

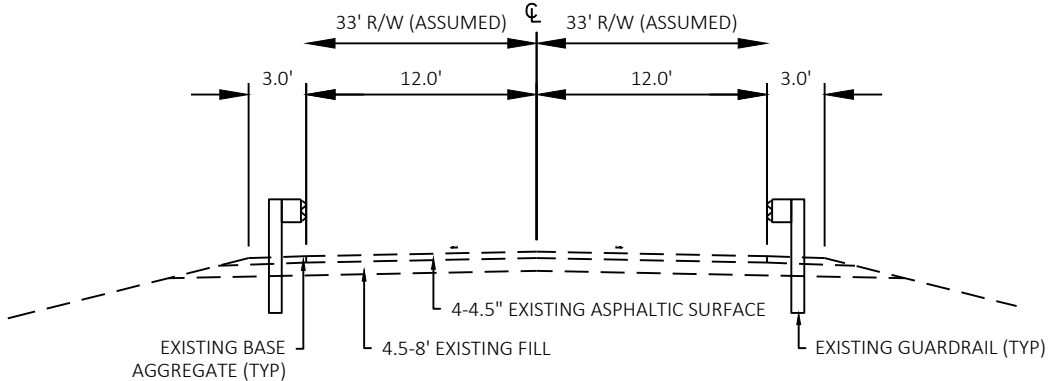
DNR WEST CENTRAL REGION HQ
1300 WEST CLAIREMONT AVENUE
EAU CLAIRE, WI 54701
TELEPHONE: 715.934.9014
ATTENTION: LEAH NICOL
EMAIL: LEAH.NICOL@WISCONSIN.GOV

COUNTY CONTACT

RUSK COUNTY HIGHWAY DEPARTMENT
N4711 HIGHWAY 27
LADYSMITH, WI 54848
TELEPHONE: 715.532.2633
ATTENTION: SCOTT EMCH
EMAIL: SEMCH@RUSKCOUNTYWI.US

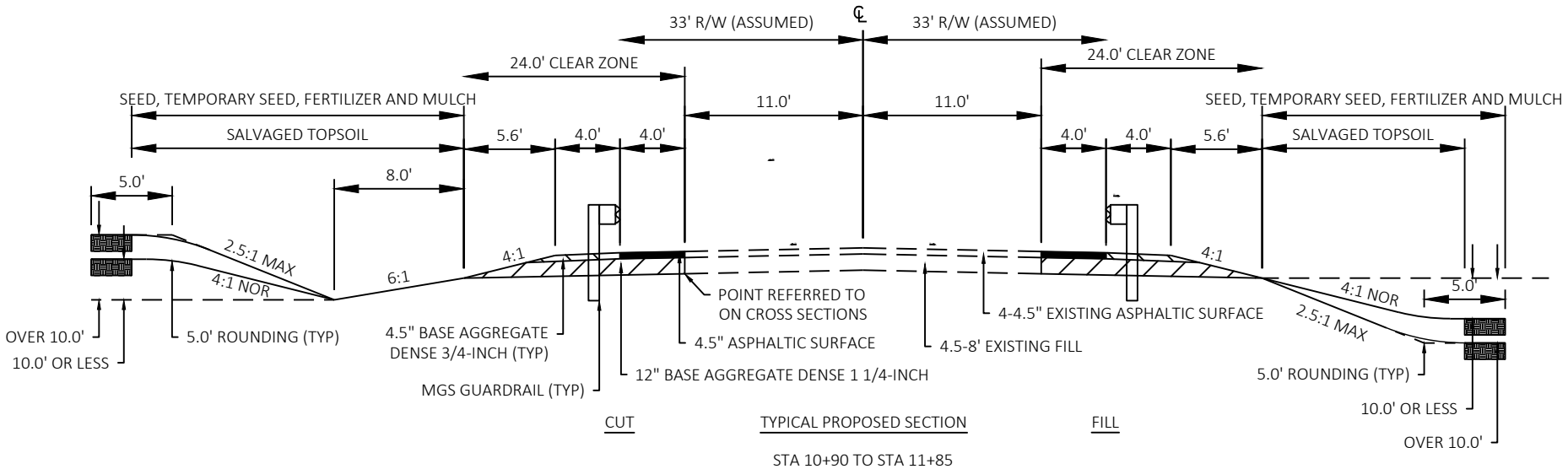
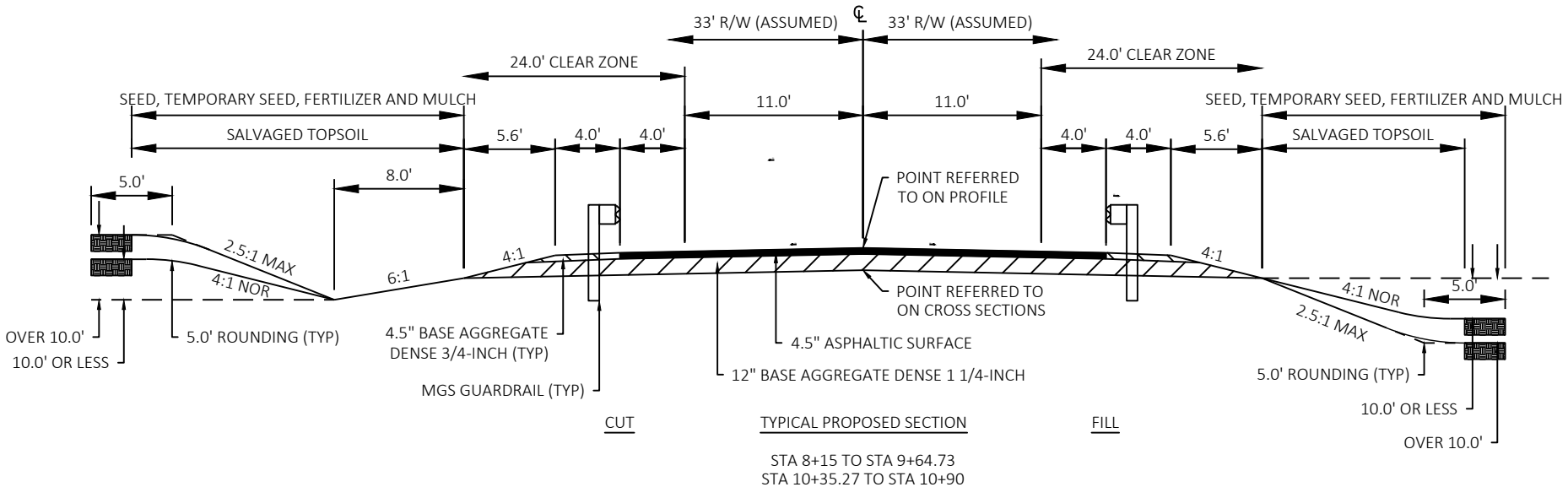
2

2



TYPICAL EXISTING SECTION

STA 8+15 TO STA 9+74.76
STA 10+25.32 TO STA 11+85



PROJECT NO: 8795-00-70

HWY: CTH 1

COUNTY: RUSK

TYPICAL SECTIONS

SHEET

E

Estimate Of Quantities

8795-00-70

| Line | Item | Item Description | Unit | Total | Qty |
|------|------------|------------------------------------------------------------------------------|------|------------|------------|
| 0002 | 201.0105 | Clearing | STA | 2.000 | 2.000 |
| 0004 | 201.0205 | Grubbing | STA | 2.000 | 2.000 |
| 0006 | 203.0600.S | Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00 | LS | 1.000 | 1.000 |
| 0008 | 204.0165 | Removing Guardrail | LF | 300.000 | 300.000 |
| 0010 | 205.0100 | Excavation Common | CY | 544.000 | 544.000 |
| 0012 | 206.1000 | Excavation for Structures Bridges (structure) 01. B-54-129 | LS | 1.000 | 1.000 |
| 0014 | 206.5000 | Cofferdams (structure) 01. B-54-129 | LS | 1.000 | 1.000 |
| 0016 | 210.1500 | Backfill Structure Type A | TON | 240.000 | 240.000 |
| 0018 | 213.0100 | Finishing Roadway (project) 01. 8795-00-70 | EACH | 1.000 | 1.000 |
| 0020 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 92.000 | 92.000 |
| 0022 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 771.000 | 771.000 |
| 0024 | 455.0605 | Tack Coat | GAL | 48.000 | 48.000 |
| 0026 | 465.0105 | Asphaltic Surface | TON | 197.000 | 197.000 |
| 0028 | 502.0100 | Concrete Masonry Bridges | CY | 253.000 | 253.000 |
| 0030 | 502.3200 | Protective Surface Treatment | SY | 235.000 | 235.000 |
| 0032 | 502.3210 | Pigmented Surface Sealer | SY | 90.000 | 90.000 |
| 0034 | 505.0400 | Bar Steel Reinforcement HS Structures | LB | 5,895.000 | 5,895.000 |
| 0036 | 505.0600 | Bar Steel Reinforcement HS Coated Structures | LB | 36,530.000 | 36,530.000 |
| 0038 | 516.0500 | Rubberized Membrane Waterproofing | SY | 20.000 | 20.000 |
| 0040 | 550.0500 | Pile Points | EACH | 18.000 | 18.000 |
| 0042 | 550.2104 | Piling CIP Concrete 10 3/4 X 0.25-Inch | LF | 275.000 | 275.000 |
| 0044 | 550.2124 | Piling CIP Concrete 12 3/4 X 0.25-Inch | LF | 280.000 | 280.000 |
| 0046 | 606.0300 | Riprap Heavy | CY | 290.000 | 290.000 |
| 0048 | 612.0406 | Pipe Underdrain Wrapped 6-Inch | LF | 220.000 | 220.000 |
| 0050 | 614.0150 | Anchor Assemblies for Steel Plate Beam Guard | EACH | 4.000 | 4.000 |
| 0052 | 614.2500 | MGS Thrie Beam Transition | LF | 157.600 | 157.600 |
| 0054 | 614.2610 | MGS Guardrail Terminal EAT | EACH | 4.000 | 4.000 |
| 0056 | 618.0100 | Maintenance And Repair of Haul Roads (project) 01. 8795-00-70 | EACH | 1.000 | 1.000 |
| 0058 | 619.1000 | Mobilization | EACH | 1.000 | 1.000 |
| 0060 | 624.0100 | Water | MGAL | 9.000 | 9.000 |
| 0062 | 625.0500 | Salvaged Topsoil | SY | 870.000 | 870.000 |
| 0064 | 627.0200 | Mulching | SY | 1,170.000 | 1,170.000 |
| 0066 | 628.1504 | Silt Fence | LF | 710.000 | 710.000 |
| 0068 | 628.1520 | Silt Fence Maintenance | LF | 710.000 | 710.000 |
| 0070 | 628.1905 | Mobilizations Erosion Control | EACH | 3.000 | 3.000 |
| 0072 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 3.000 | 3.000 |
| 0074 | 628.2008 | Erosion Mat Urban Class I Type B | SY | 50.000 | 50.000 |

Estimate Of Quantities

8795-00-70

| Line | Item | Item Description | Unit | Total | Qty |
|------|----------|--------------------------------------------------------------------|------|-----------|-----------|
| 0076 | 628.6005 | Turbidity Barriers | SY | 110.000 | 110.000 |
| 0078 | 628.7504 | Temporary Ditch Checks | LF | 20.000 | 20.000 |
| 0080 | 629.0210 | Fertilizer Type B | CWT | 0.700 | 0.700 |
| 0082 | 630.0120 | Seeding Mixture No. 20 | LB | 30.000 | 30.000 |
| 0084 | 630.0200 | Seeding Temporary | LB | 30.000 | 30.000 |
| 0086 | 630.0500 | Seed Water | MGAL | 26.000 | 26.000 |
| 0088 | 634.0612 | Posts Wood 4x6-Inch X 12-FT | EACH | 4.000 | 4.000 |
| 0090 | 637.2230 | Signs Type II Reflective F | SF | 12.000 | 12.000 |
| 0092 | 638.2602 | Removing Signs Type II | EACH | 4.000 | 4.000 |
| 0094 | 638.3000 | Removing Small Sign Supports | EACH | 4.000 | 4.000 |
| 0096 | 642.5001 | Field Office Type B | EACH | 1.000 | 1.000 |
| 0098 | 643.0420 | Traffic Control Barricades Type III | DAY | 1,332.000 | 1,332.000 |
| 0100 | 643.0705 | Traffic Control Warning Lights Type A | DAY | 1,924.000 | 1,924.000 |
| 0102 | 643.0900 | Traffic Control Signs | DAY | 1,184.000 | 1,184.000 |
| 0104 | 643.5000 | Traffic Control | EACH | 1.000 | 1.000 |
| 0106 | 645.0111 | Geotextile Type DF Schedule A | SY | 60.000 | 60.000 |
| 0108 | 645.0120 | Geotextile Type HR | SY | 400.000 | 400.000 |
| 0110 | 646.1020 | Marking Line Epoxy 4-Inch | LF | 833.000 | 833.000 |
| 0112 | 650.4500 | Construction Staking Subgrade | LF | 300.000 | 300.000 |
| 0114 | 650.5000 | Construction Staking Base | LF | 300.000 | 300.000 |
| 0116 | 650.6500 | Construction Staking Structure Layout (structure) 01. B-54-129 | LS | 1.000 | 1.000 |
| 0118 | 650.9910 | Construction Staking Supplemental Control (project) 01. 8795-00-70 | LS | 1.000 | 1.000 |
| 0120 | 650.9920 | Construction Staking Slope Stakes | LF | 300.000 | 300.000 |
| 0122 | 690.0150 | Sawing Asphalt | LF | 238.000 | 238.000 |
| 0124 | 715.0502 | Incentive Strength Concrete Structures | DOL | 1,518.000 | 1,518.000 |

3

| CLEARING & GRUBBING | | | |
|---------------------|----------|--------------|--------------|
| STATION | LOCATION | 201.0105 | 201.0205 |
| | | CLEARING STA | GRUBBING STA |
| CTH I | | | |
| 8+00 - 10+00 | LT & RT | 2 | 2 |
| ITEM TOTALS | | 2 | 2 |

REMOVING GUARDRAIL

| STATION | LOCATION | 204.0165 |
|--------------|----------|----------|
| | | LF |
| CTH I | | |
| 9+00 - 11+00 | LT & RT | 300 |
| ITEM TOTAL | | 300 |

EXCAVATION

| STATION | LOCATION | 205.0100 | AIR | EXPAND. | WASTE |
|---------------|----------|-----------|---------|---------|-------|
| | | COMMON CY | FILL CY | FILL CY | CY |
| CTH I | | | | | |
| 8+15 - 9+55 | LT & RT | 361 | 75 | 99 | 262 |
| 10+45 - 11+85 | LT & RT | 183 | 55 | 72 | 111 |
| ITEM TOTALS | | 544 | 130 | 171 | 373 |

NOTES:
1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON EXCAVATION.
2) FILL DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION VOLUME.
3) FILL WILL BE BACKFILLED WITH CUT OR BORROW.
4) POSITIVE BORROW INDICATES A SHORTAGE OF MATERIAL.
5) EXPANSION FACTOR = 1.3

BASE AGGREGATE DENSE

| STATION | LOCATION | 305.0110 | 305.0120 | 624.0100 |
|------------------|----------|--------------|----------------|------------|
| | | 3/4-INCH TON | 1 1/4-INCH TON | WATER MGAL |
| CTH I | | | | |
| 8+15 - 9+64.73 | LT & RT | 46 | 463 | 5 |
| 10+35.27 - 11+85 | LT & RT | 46 | 308 | 4 |
| ITEM TOTALS | | 92 | 771 | 9 |

ASPHALTIC PAVEMENT ITEMS

| STATION | LOCATION | 455.0605 | 465.0105 |
|------------------|----------|---------------|-----------------------|
| | | TACK COAT GAL | ASPHALTIC SURFACE TON |
| CTH I | | | |
| 8+15 - 9+64.73 | LT & RT | 31 | 128 |
| 10+35.27 - 11+85 | LT & RT | 17 | 69 |
| ITEM TOTALS | | 48 | 197 |

GUARDRAIL ITEMS

| STATION | LOCATION | 614.2500 | 614.2610 |
|---------------------|----------|------------------------------|---------------------------------|
| | | MGS THRIE BEAM TRANSITION LF | MGS GUARDRAIL TERMINAL EAT EACH |
| CTH I | | | |
| 8+62.06 - 9+15.19 | LT | - | 1 |
| 8+67.35 - 9+20.48 | RT | - | 1 |
| 9+15.19 - 9+54.59 | LT | 39.4 | - |
| 9+20.48 - 9+59.88 | RT | 39.4 | - |
| 10+40.12 - 10+79.52 | LT | 39.4 | - |
| 10+45.41 - 10+84.81 | RT | 39.4 | - |
| 10+79.52 - 11+32.65 | LT | - | 1 |
| 10+84.81 - 11+37.94 | RT | - | 1 |
| ITEM TOTALS | | 157.6 | 4 |

SALVAGED TOPSOIL, MULCHING AND SEEDING

| STATION | LOCATION | 625.0500 | 627.0200 | 629.0210 | 630.0120 | 630.0200 | REMARKS |
|------------------|----------|---------------------|-------------|-----------------------|---------------------------|----------------------|----------------|
| | | SALVAGED TOPSOIL SY | MULCHING SY | FERTILIZER TYPE B CWT | SEEDING MIXTURE NO. 20 LB | SEEDING TEMPORARY LB | |
| CTH I | | | | | | | |
| 8+15 - 9+64.73 | LT & RT | 460 | 540 | 0.30 | 14 | 14 | FOR WASTE SITE |
| 8+15 - 11+85 | LT & RT | - | 140 | 0.10 | 4 | 4 | |
| 10+35.27 - 11+85 | LT & RT | 410 | 490 | 0.30 | 12 | 12 | |
| ITEM TOTALS | | 870 | 1170 | 0.70 | 30 | 30 | |

EROSION CONTROL ITEMS

| STATION | LOCATION | 628.1504 | 628.1520 | 628.2008 | 628.6005 | 628.7504 | REMARKS |
|------------------|----------|---------------|---------------------------|-------------------------------------|-----------------------|---------------------------|-----------|
| | | SILT FENCE LF | SILT FENCE MAINTENANCE LF | EROSION MAT URBAN CLASS I TYPE B SY | TURBIDITY BARRIERS SY | TEMPORARY DITCH CHECKS LF | |
| CTH I | | | | | | | |
| 8+15 - 9+64.73 | LT & RT | 350 | 350 | - | 48 | 20 | IF NEEDED |
| 10+35.27 - 11+85 | LT & RT | 360 | 360 | - | 62 | - | |
| 8+15 - 11+85 | LT & RT | - | - | 50 | - | - | |
| ITEM TOTALS | | 710 | 710 | 50 | 110 | 20 | |

NOTE: ALL ITEMS AND QUANTITIES ON THIS SHEET ARE FOR ENGINEER ESTIMATE CATEGORY 0010 UNLESS OTHERWISE NOTED

PROJECT NO: 8795-00-70

HWY: CTH I

COUNTY: RUSK

MISCELLANEOUS QUANTITIES

SHEET

E

3

MOBILIZATIONS EROSION CONTROL

| STATION | 628.1910 628.1905 EROSION CONTROL EACH | | 628.1910 EMERGENCY EROSION CONTROL EACH | |
|-----------------------|----------------------------------------------|---|-----------------------------------------------|---|
| | | | | |
| CTH I 8+15 - 10+90 | | 3 | | 3 |
| ITEM TOTALS | | 3 | | 3 |

CONSTRUCTION STAKING

| STATION | LOCATION | 650.4500 SUBGRADE LF | 650.5000 BASE LF | 650.9920 SLOPE STAKES LF |
|-------------------------|----------|-------------------------|---------------------|--------------------------------|
| | | | | |
| CTH I 8+15 - 9+64.73 | LT & RT | 150 | 150 | 150 |
| 10+00 | LT & RT | - | - | - |
| 10+35.27 - 10+90 | LT & RT | 55 | 55 | 55 |
| 10+90 - 11+85 | LT & RT | 95 | 95 | 95 |
| ITEM TOTALS | | 300 | 300 | 300 |

3

PERMANENT SIGNING

| SIGN NUMBER | SIGN CODE | | TYPE II SIZE | 637.2230 SIGNS TYPE II | 634.0612 POSTS WOOD 4X6-INCH | 638.2602 REMOVING SIGNS TYPE II | 638.3000 REMOVING SMALL SIGN SUPPORTS | REMARKS |
|----------------|--------------|-------------------|-----------------|------------------------------|---------------------------------------|------------------------------------------|---------------------------------------------------|---------|
| | | | | REFLECTIVE F SF | 12-FT EACH | EACH | EACH | |
| CTH I | | | | | | | | |
| 1-1 | W5-52L | CLEARANCE STRIPER | 12" X 36" | 3 | 1 | 1 | 1 | REPLACE |
| 1-2 | W5-52R | CLEARANCE STRIPER | 12" X 36" | 3 | 1 | 1 | 1 | REPLACE |
| 1-3 | W5-52R | CLEARANCE STRIPER | 12" X 36" | 3 | 1 | 1 | 1 | REPLACE |
| 1-4 | W5-52L | CLEARANCE STRIPER | 12" X 36" | 3 | 1 | 1 | 1 | REPLACE |
| ITEM TOTALS | | | | 12 | 4 | 4 | 4 | |

SAWING ASPHALT

| STATION | LOCATION | 690.0150 LF |
|---------------|----------|----------------|
| CTH I | | |
| 8+15 | LT & RT | 24 |
| 10+90 | LT & RT | 22 |
| 10+90 - 11+85 | LT & RT | 192 |
| ITEM TOTAL | | 238 |

TRAFFIC CONTROL

| STATION | 643.0420 BARRICADES TYPE III | | 643.0705 WARNING LIGHTS TYPE A | | 643.0900 SIGNS CALENDAR | |
|--------------|------------------------------------|------|-----------------------------------------|------|-------------------------------|------|
| | EACH | DAY | EACH | DAY | EACH | DAY |
| CTH I | | | | | | |
| 8+15 - 10+90 | 18 | 1332 | 26 | 1924 | 16 | 1184 |
| ITEM TOTAL | | 1332 | | 1924 | | 1184 |

PAVEMENT MARKING

| STATION | LOCATION | 646.1020 MARKING LINE EPOXY 4-INCH LF | REMARKS |
|--------------|----------|------------------------------------------------------|-------------|
| CTH I | | | |
| 8+15 - 11+85 | ~ | 93 | YELLOW SKIP |
| 8+15 - 11+85 | LT & RT | 740 | WHITE EDGE |
| ITEM TOTAL | | 833 | |

NOTE: ALL ITEMS AND QUANTITIES ON THIS SHEET ARE FOR
ENGINEER ESTIMATE CATEGORY 0010 UNLESS OTHERWISE NOTED

| | | | | | |
|----------------------------------------------------------------|---------------------|----------------------------------------------------|--|-------------------------------------------|-----------------|
| SECTION LINE | --- | SECTION CORNER SYMBOL | | R/W MONUMENT (TO BE SET) | |
| QUARTER LINE | - - - - - | CORNER MONUMENT | | NON-MONUMENTED R/W POINT | |
| SIXTEENTH LINE | _____ | GEODETIC SURVEY MONUMENT | | FOUND IRON PIN (1-INCH UNLESS NOTED) * | |
| NEW REFERENCE LINE | | SIXTEENTH CORNER MONUMENT | | | |
| NEW R/W LINE | _____ | SIGN | | OFF-PREMISE SIGN | |
| EXISTING R/W OR HE LINE | _____ | | | | |
| PROPERTY LINE | --- P.L. --- | | | | |
| LOT, TIE & OTHER MINOR LINES | _____ | | | | |
| SLOPE INTERCEPT | - - - - - | | | | |
| CORPORATE LIMITS | | ELECTRIC POLE | | COMPENSABLE | NON-COMPENSABLE |
| UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.) | --- W --- (TYPE) | TELEPHONE POLE | | | |
| NEW R/W (FEE OR HE) (MATCHING VARIES BY OWNER) | | PEDESTAL (LABEL TYPE) (TV, TEL, ELEC., ETC.) | | | |
| TEMPORARY LIMITED EASEMENT AREA | | ACCESS RESTRICTED BY ACQUISITION | | | |
| EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT) | | NO ACCESS (BY STATUTORY AUTHORITY) | | | |
| TRANSMISSION STRUCTURES | | ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL) | | | |
| BUILDING TO BE REMOVED | | NO ACCESS (NEW HIGHWAY) | | | |
| BRIDGE | | PARCEL NUMBER | | UTILITY NUMBER | |
| | | PARALLEL OFFSETS | | | |

| | | | |
|--------------------------|-------|-------------------------|-----------------|
| ACCESS RIGHTS | AR | POINT OF INTERSECTION | PI |
| ACRES | AC | PROPERTY LINE | PL |
| AHEAD | AH | RECORDED AS | (100') |
| ALUMINUM | ALUM | REEL / IMAGE | R/I |
| AND OTHERS | ET AL | REFERENCE LINE | R/L |
| BACK | BK | REMAINING | REM |
| BLOCK | BLK | RESTRICTIVE DEVELOPMENT | RDE |
| CENTERLINE | C/L | EASEMENT | |
| CERTIFIED SURVEY MAP | CSM | RIGHT | RT |
| CONCRETE | CONC | RIGHT OF WAY | R/W |
| COUNTY | CO | SECTION | SEC |
| COUNTY TRUNK HIGHWAY | CTH | SEPTIC VENT | SEPV |
| DISTANCE | DIST | SQUARE FEET | SF |
| CORNER | COR | STATE TRUNK HIGHWAY | STH |
| DOCUMENT NUMBER | DOC | STATION | STA |
| EASEMENT | EASE | TELEPHONE PEDESTAL | TP |
| EXISTING | EX | TEMPORARY LIMITED | TLE |
| GAS VALVE | GV | EASEMENT | |
| GRID NORTH | GN | TRANSPORTATION PROJECT | TPP |
| HIGHWAY EASEMENT | HE | PLAT | |
| IDENTIFICATION | ID | UNITED STATES HIGHWAY | USH |
| LAND CONTRACT | LC | VOLUME | V |
| LEFT | LT | | |
| MONUMENT | MON | | |
| NATIONAL GEODETIC SURVEY | NGS | | |
| NUMBER | NO | | |
| OUTLOT | OL | LONG CHORD | LCH |
| PAGE | P | LONG CHORD BEARING | LCB |
| POINT OF TANGENCY | PT | RADIUS | R |
| PERMANENT LIMITED | PLE | DEGREE OF CURVE | D |
| EASEMENT | | CENTRAL ANGLE | Δ /DELTA |
| POINT OF BEGINNING | POB | LENGTH OF CURVE | L |
| POINT OF CURVATURE | PC | TANGENT | T |
| POINT OF COMPOUND CURVE | PCC | DIRECTION AHEAD | DA |
| | | DIRECTION BACK | DB |

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE
REFERENCE SYSTEM COORDINATES (WISCRS), RUSK COUNTY, NAD
83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID
COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID
DISTANCES MAY BE USED AS GROUND DISTANCES.

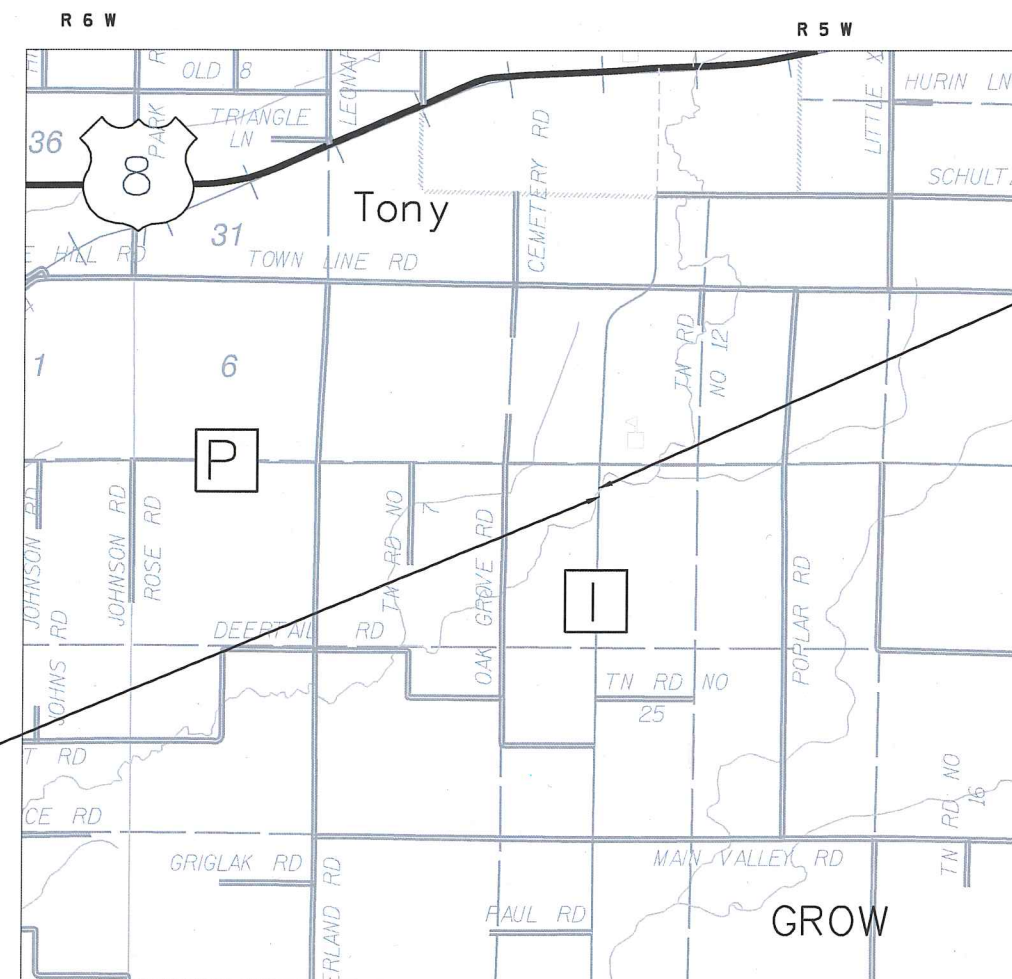
RIGHT OF WAY MONUMENTS ARE 3/4" X 24" REBAR AND ARE
PLACED PRIOR TO OR AT THE TIME OF LAND TITLE TRANSFER.

RIGHT OF WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF PUBLIC RECORD.

| | |
|--------------------|---------|
| WATER | — W — |
| GAS | — G — |
| TELEPHONE | — T — |
| OVERHEAD | — OH — |
| TRANSMISSION LINES | |
| ELECTRIC | — E — |
| CABLE TELEVISION | — TV — |
| FIBER OPTIC | — FO — |
| SANITARY SEWER | — SAN — |
| STORM SEWER | — SS — |

| | | |
|----------------------------------|-----------------|-----------------|
| R/W PROJECT NUMBER 8795-00-00 | SHEET NUMBER | TOTAL SHEETS |
| R/W PROJECT NUMBER 8795-00-00 | 4.01 | 2 |

PLAT OF RIGHT OF WAY REQUIRED FOR
CONRATH - TONY
DEER TAIL CREEK BRIDGE B-54-0129
CTH I RUSK COUNTY



T 35 N

END RELOCATION ORDER
8795-00-70
STA 11+85.00
Y=558213.499
X=839710.691
533.314 FEET SOUTH AND 0.812 FEET
EAST OF THE NORTH 1/4 SECTION 9,
T34N, R5W



THIS SURVEY IS PREPARED AT THE
REQUEST OF RUSK COUNTY

THIS SURVEY IS CORRECT TO THE
BEST OF MY KNOWLEDGE AND BELIEF



1-28-2019
(Date)


(Signature)

COUNTY OF RUSK

APPROVED FOR THE COUNTY

DATE: 1/29/19 [Signature]
(Signature)

TOWN



NE / NW
SEC. 9

ROBERT SMITH SCHULTZ, JR.

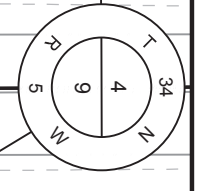
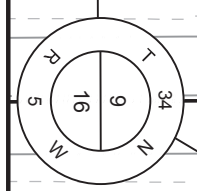
OF

COMPUTED POSITION
PER TIES
Y = 558746.811
X = 839709.096

SURVEY MARKER
NAIL
Y = 553458.120
X = 839716.865

4

4



CTH I

SECTION LINE = N00°05'03"W 5288.70'

REFERENCE LINE = N0° 11' 27"E

BEGIN RELOCATION ORDER
STATION 8+10.00
Y = 557838.501
X = 839709.443

END RELOCATION ORDER
STATION 11+85.00
Y = 558213.499
X = 839710.691

NW / NE
SEC. 9

NELSON L. KAREN K.
STUTZMAN

DEER TAIL CREEK

GROW

SCHEDULE OF LANDS & INTERESTS REQUIRED

| PARCEL NUMBER | OWNER(S) | INTEREST REQUIRED | R/W NEW SF | R/W EXISTING SF | R/W TOTAL SF | TLE |
|---------------|-----------------------------|-------------------|------------|-----------------|--------------|------|
| 1 | ROBERT SMITH SCHULTZ, JR | TLE | -- | -- | -- | 2004 |
| 2 | NELSON L. KAREN K. STUTZMAN | TLE | -- | -- | -- | 4015 |
| 100 | CENTURYLINK | RELEASE OF RIGHTS | | | | |

HIGHWAY RIGHT OF WAY FOR CTH I BASED UPON
TRAVELED CENTERLINE WITH A WIDTH OF 66' PER
WIS. STAT. 82.31(2)

| | | | | |
|---------------|--|--|--|--|
| REVISION DATE | | | | |
| | | | | |
| | | | | |

| | |
|-------------|-----|
| DATE | |
| GRID FACTOR | N/A |



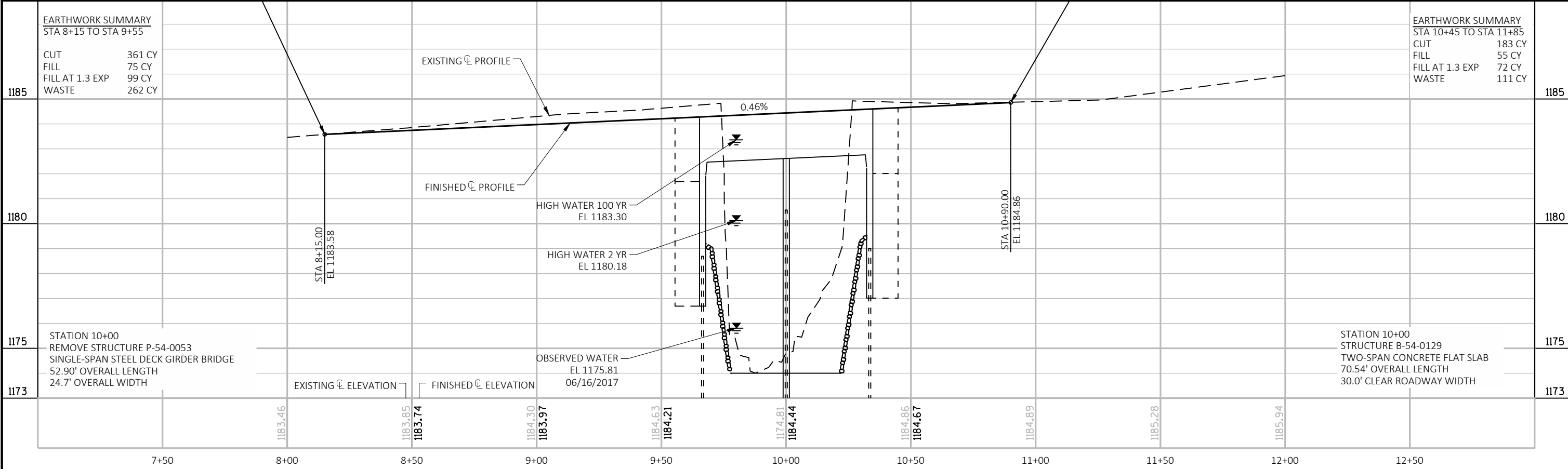
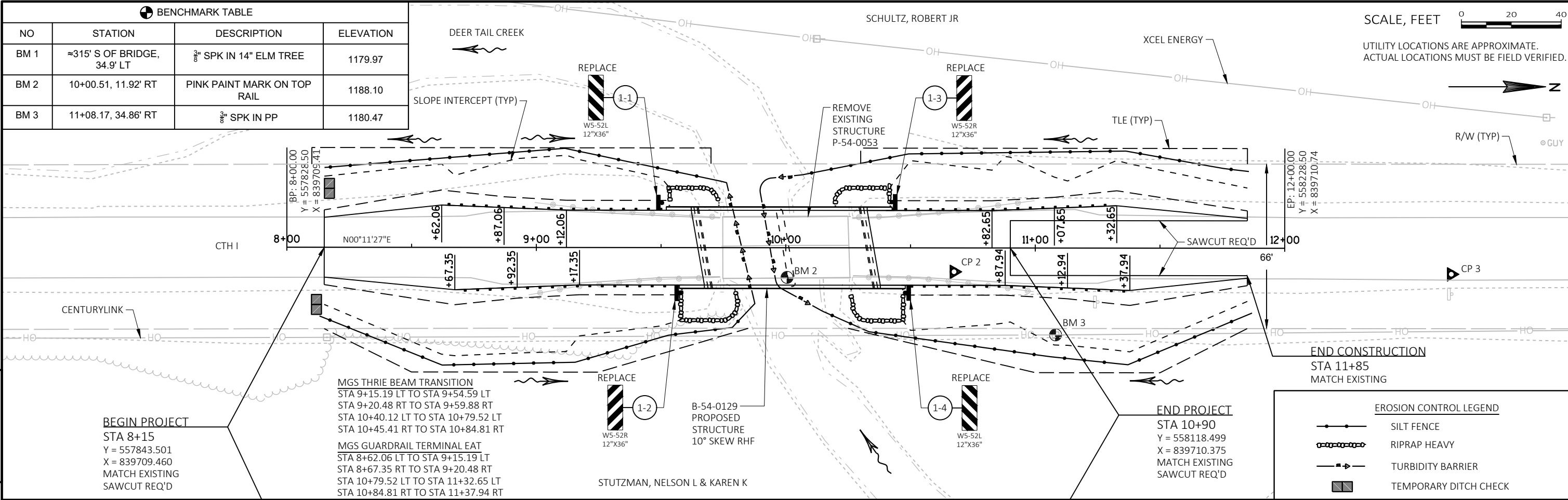
| |
|--------------|
| HWY: CTH I |
| COUNTY: RUSK |

| | |
|-----------------------------|------------|
| STATE R/W PROJECT NUMBER | 8795-00-00 |
| CONSTRUCTION PROJECT NUMBER | 8795-00-70 |

| | |
|------------|------|
| PLAT SHEET | 4.02 |
| PS&E SHEET | |

E

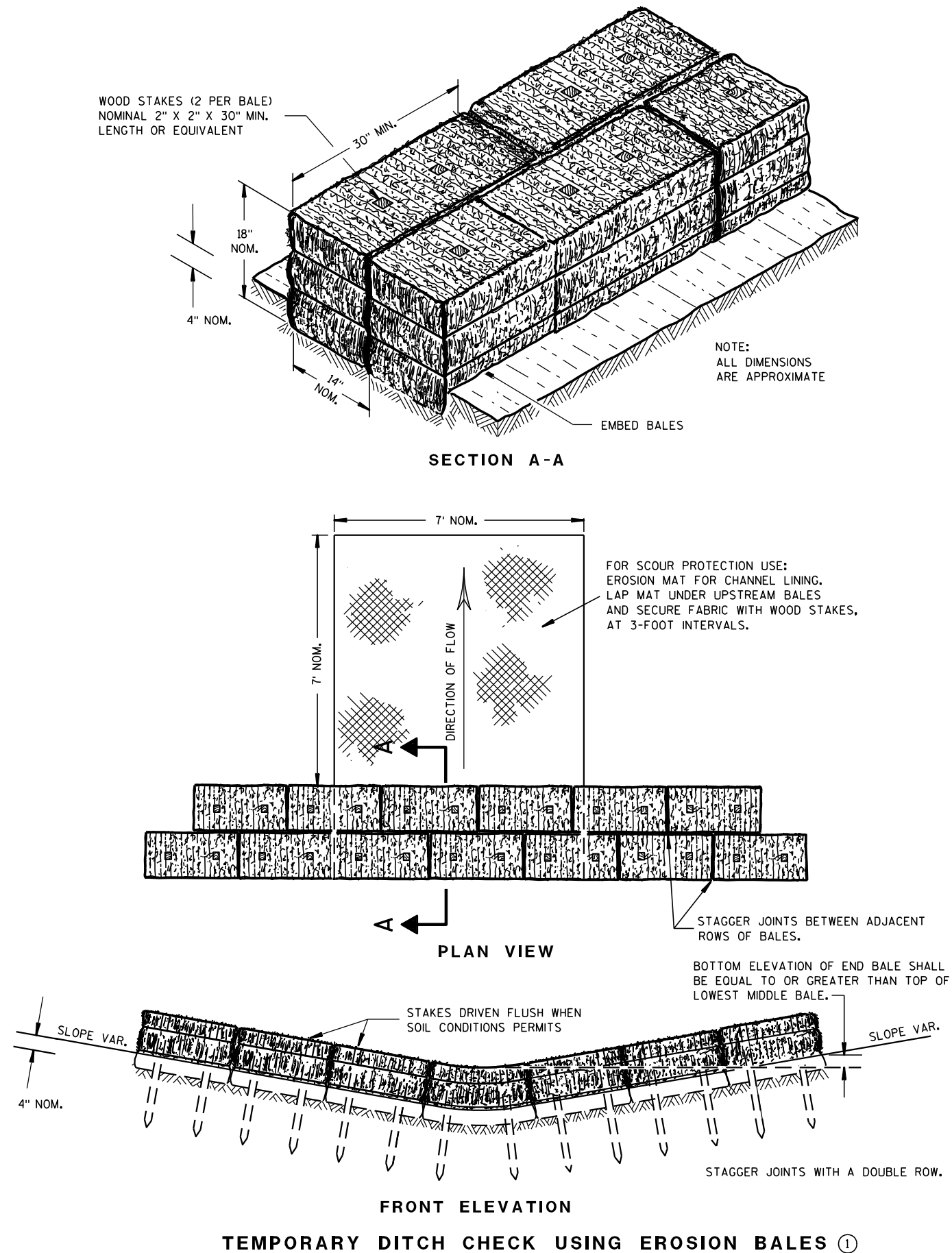
| BENCHMARK TABLE | | | |
|-----------------|--------------------------------|--------------------------------|-----------|
| NO | STATION | DESCRIPTION | ELEVATION |
| BM 1 | ≈315' S OF BRIDGE, 34.9' LT | 3/8" SPK IN 14" ELM TREE | 1179.97 |
| BM 2 | 10+00.51, 11.92' RT | PINK PAINT MARK ON TOP RAIL | 1188.10 |
| BM 3 | 11+08.17, 34.86' RT | 3/8" SPK IN PP | 1180.47 |



| | | | | | | | | | |
|-------------|------------|------|-------|---------|------|-------------------|-------|-------|---|
| PROJECT NO: | 8795-00-70 | HWY: | CTH I | COUNTY: | RUSK | PLAN AND PROFILE: | CTH I | SHEET | E |
|-------------|------------|------|-------|---------|------|-------------------|-------|-------|---|

Standard Detail Drawing List

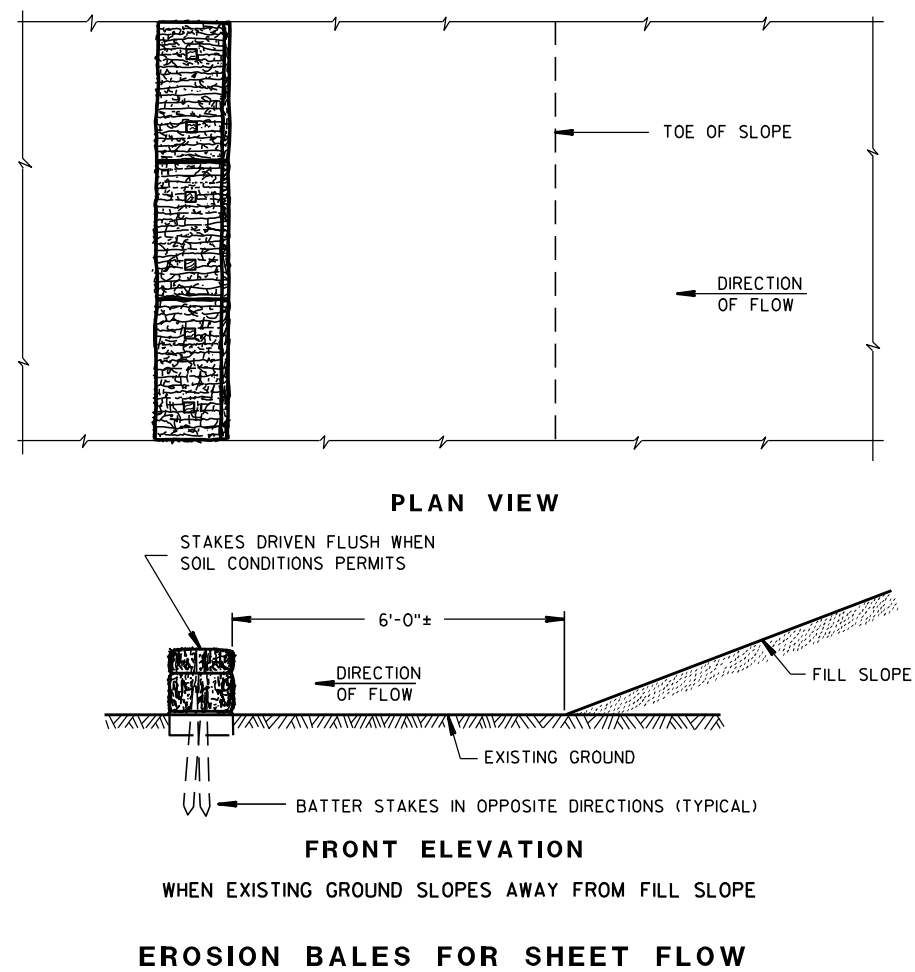
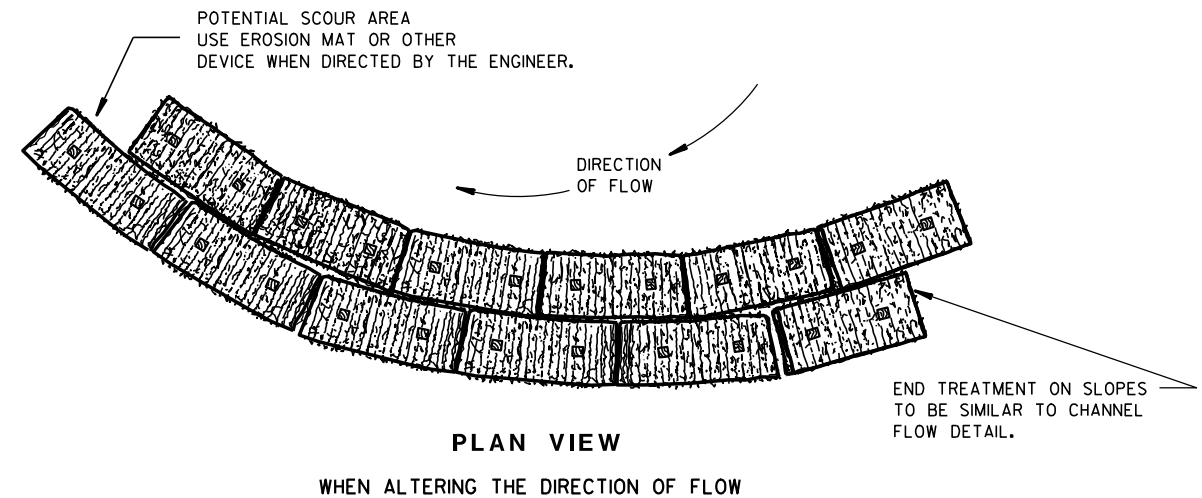
| | |
|-----------|-------------------------------------------------------------------|
| 08E08-03 | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS |
| 08E09-06 | SILT FENCE |
| 08E11-02 | TURBIDITY BARRIER |
| 12A03-10 | NAME PLATE (STRUCTURES) |
| 14B42-06A | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-06B | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-06C | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-06D | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B44-04A | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B44-04B | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B44-04C | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B45-05A | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05B | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05C | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05D | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05E | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05F | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05G | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05H | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05I | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05J | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05K | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 14B45-05L | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) |
| 15C02-07A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-07B | BARRICADES AND SIGNS FOR VARIOUS CLOSURES |
| 15C06-09 | SIGNING & MARKING FOR TWO LANE BRIDGES |
| 15C11-07B | CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS |
| 15D38-02A | TEMPORARY TRAFFIC CONTROL SIGN MOUNTING |
| 15D38-02B | ATTACHMENT OF SIGNS TO POSTS |



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

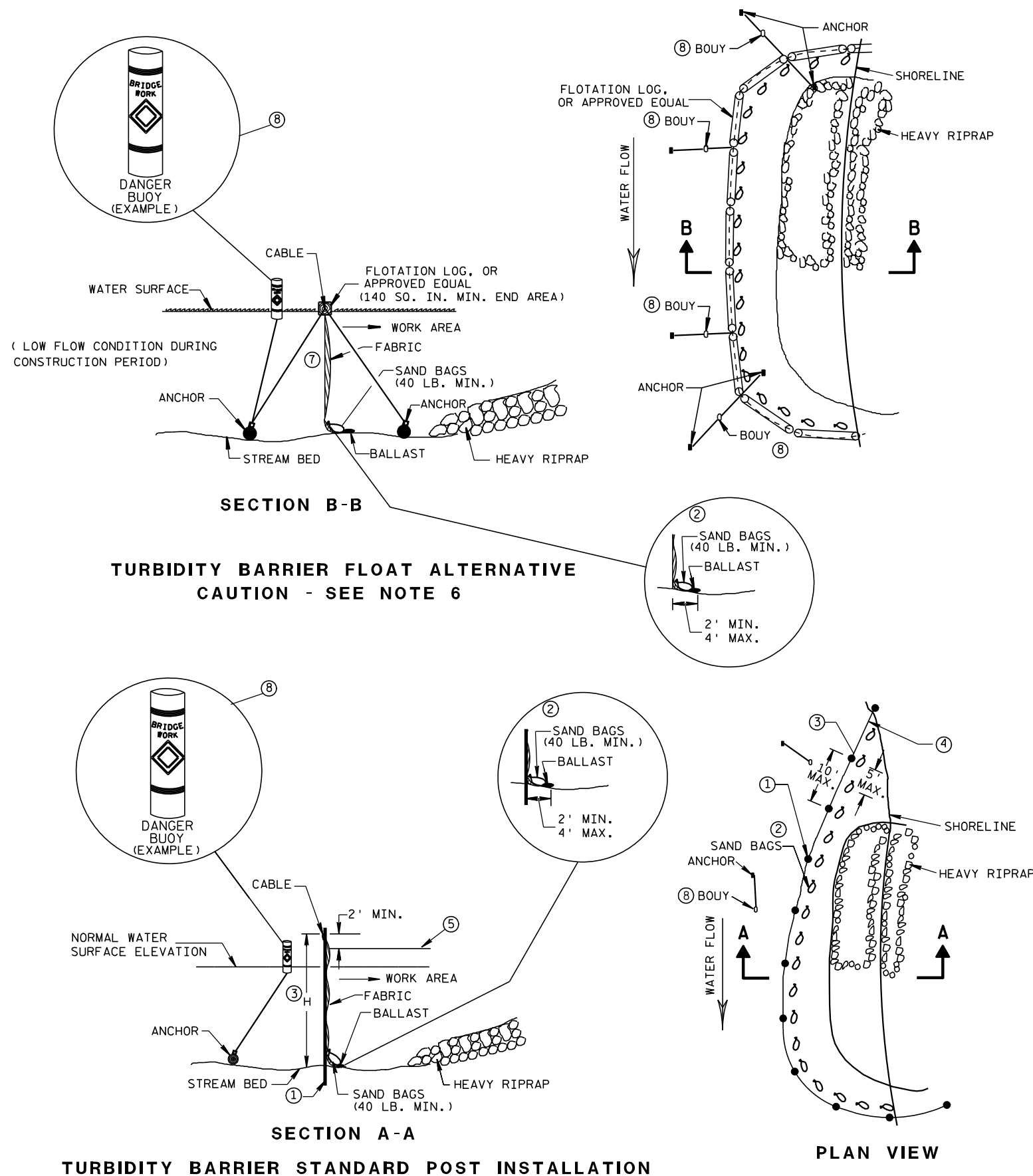
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



| | |
|-----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|
| <p style="text-align: center;">SILT FENCE</p> | |
| <p style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p> | |
| <p>APPROVED</p> <p><u>4-29-05</u></p> <p><u>DATE</u></p> | <p><u>/S/ Beth Canestra</u></p> <p>CHIEF ROADWAY DEVELOPMENT ENGINEER</p> |

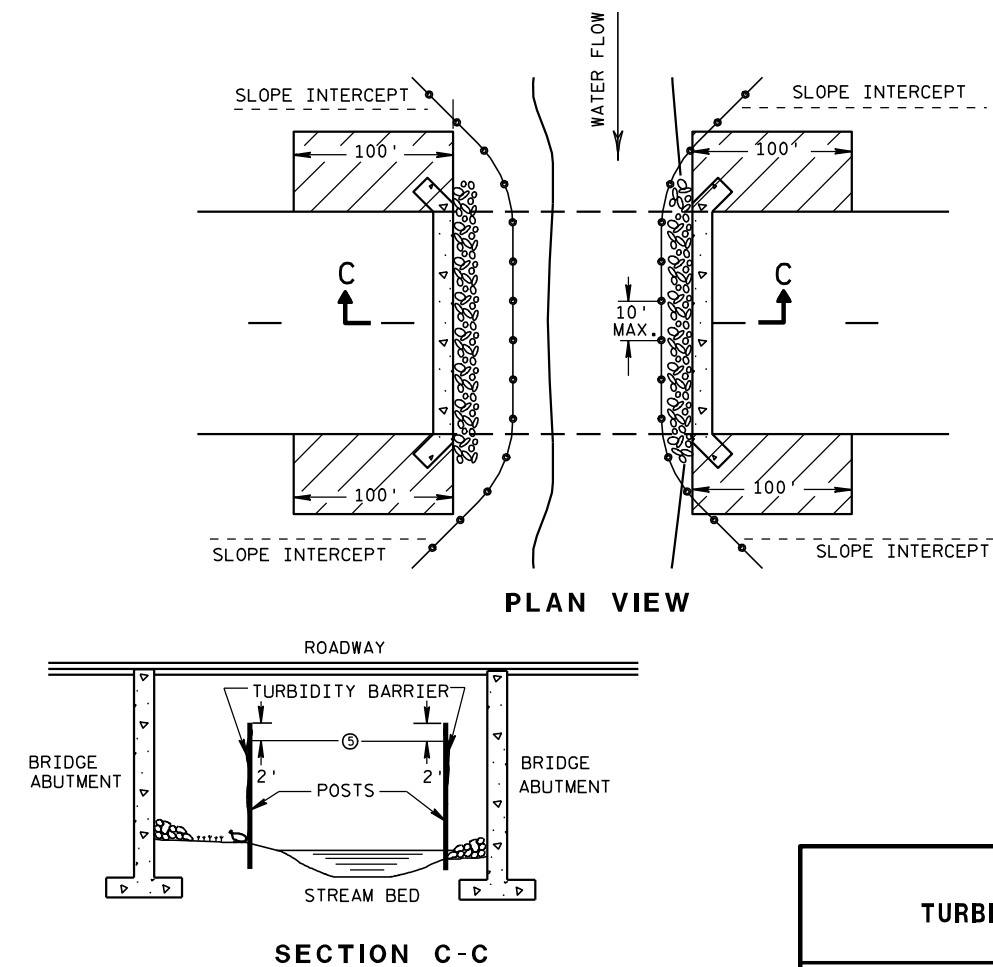


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

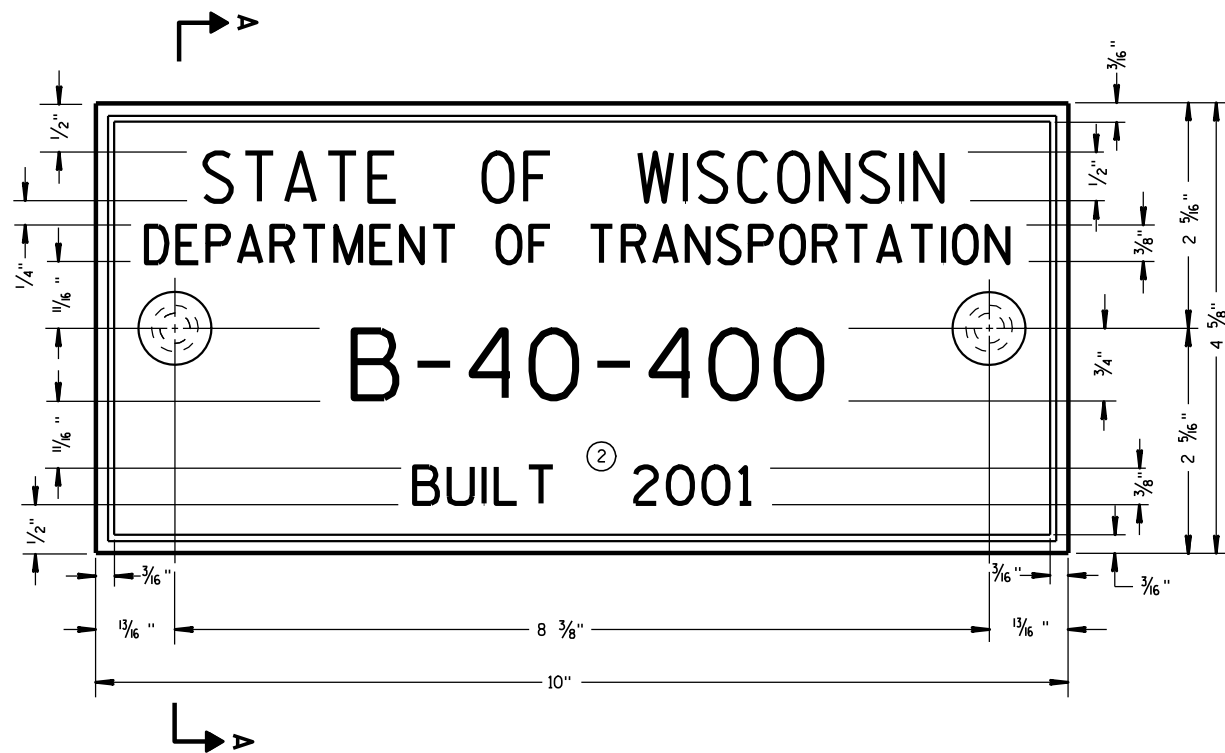
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

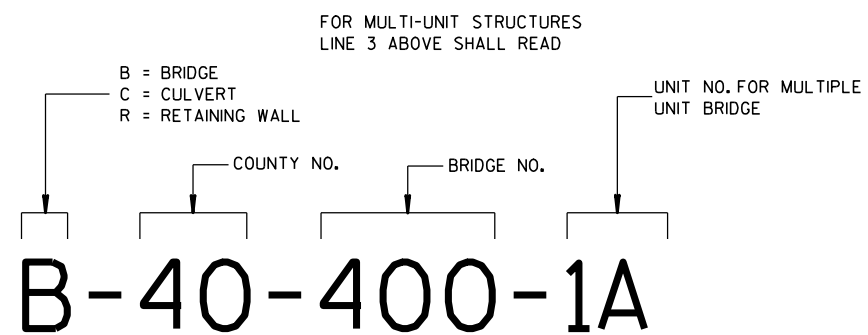
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



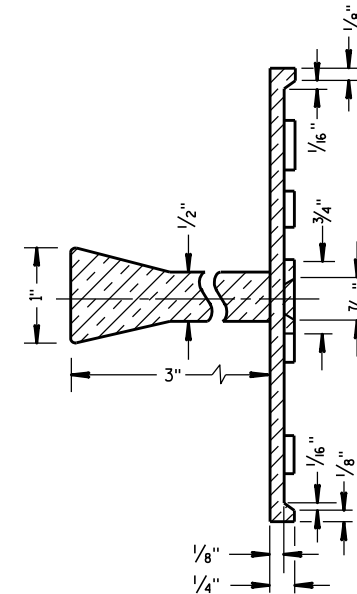
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

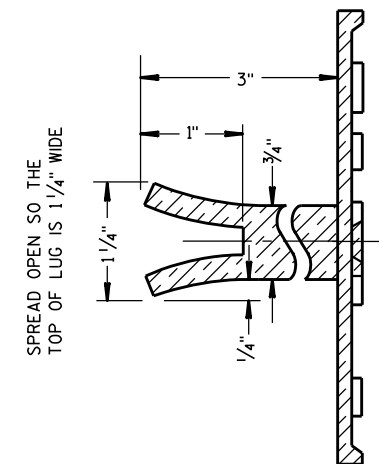
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

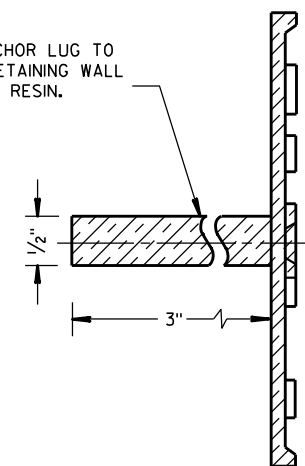


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

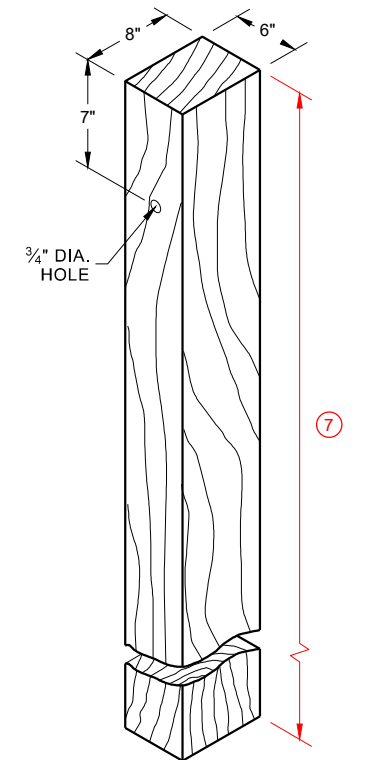
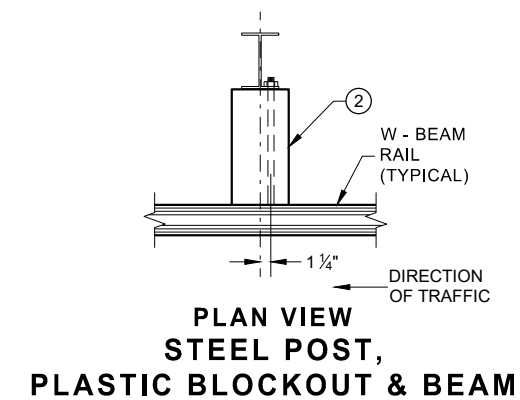
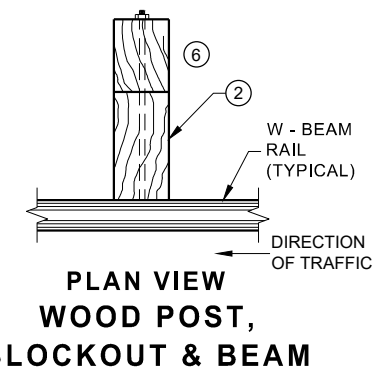
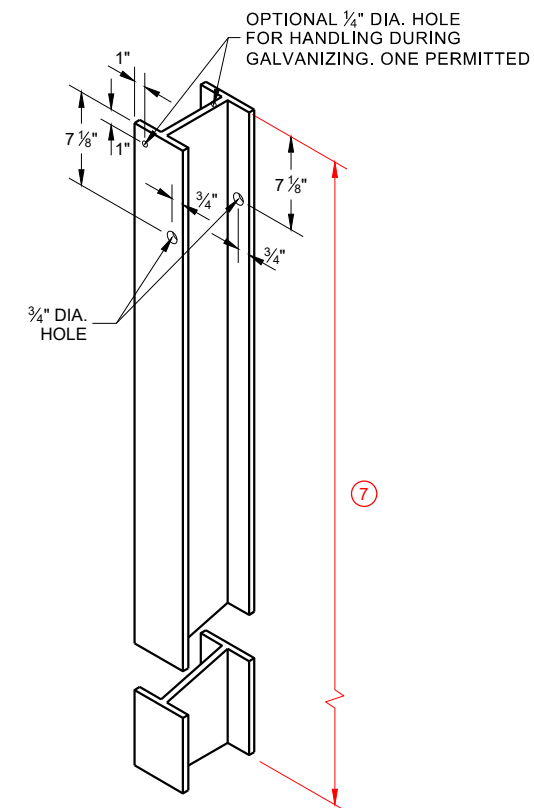
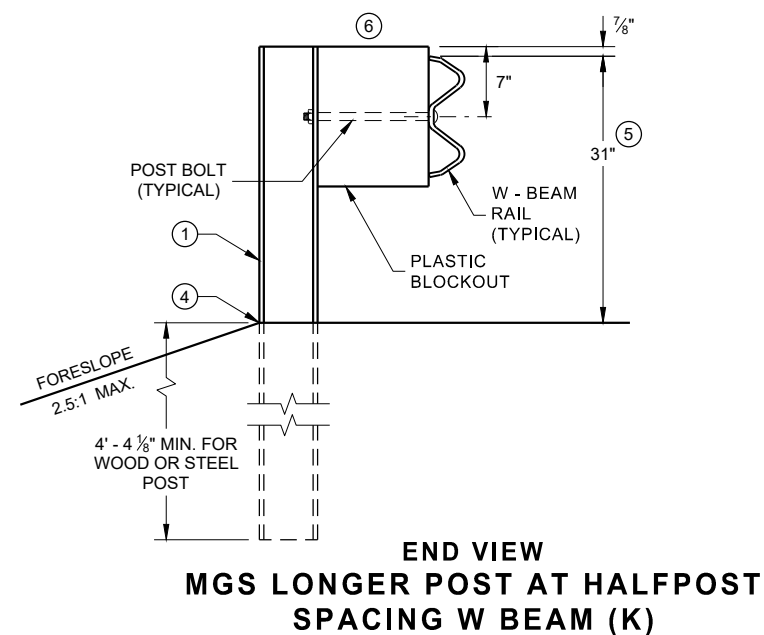
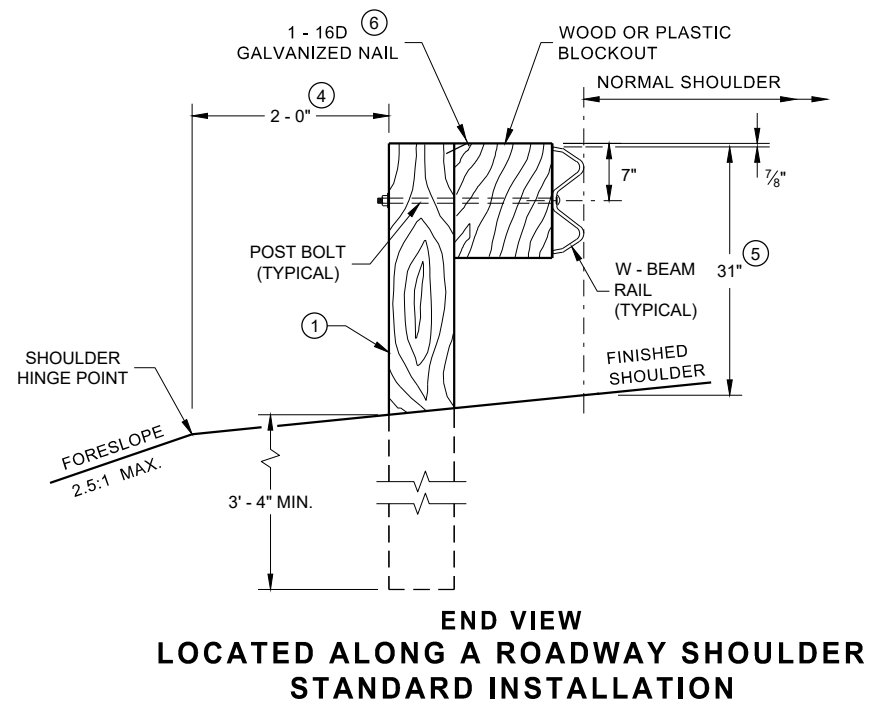
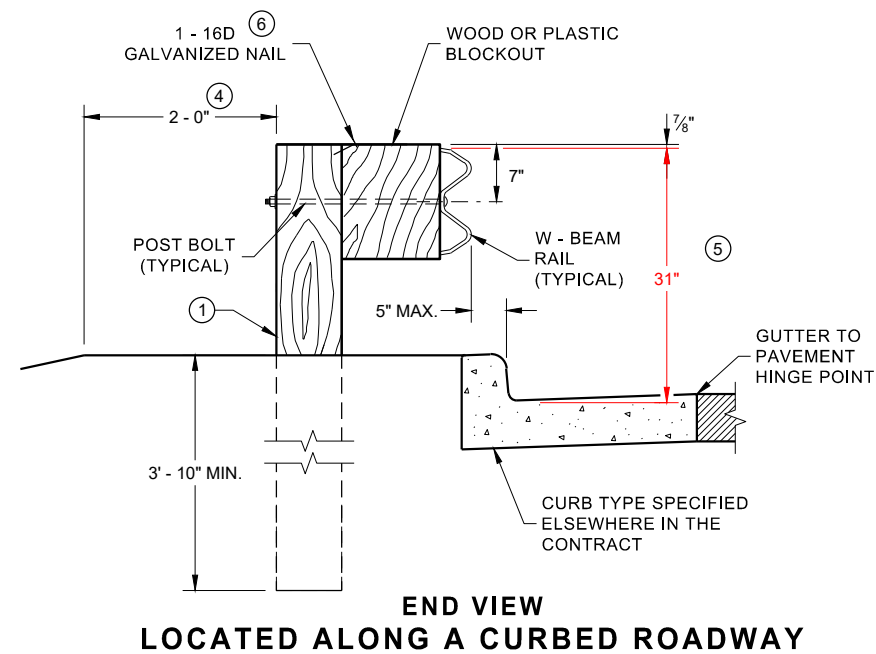
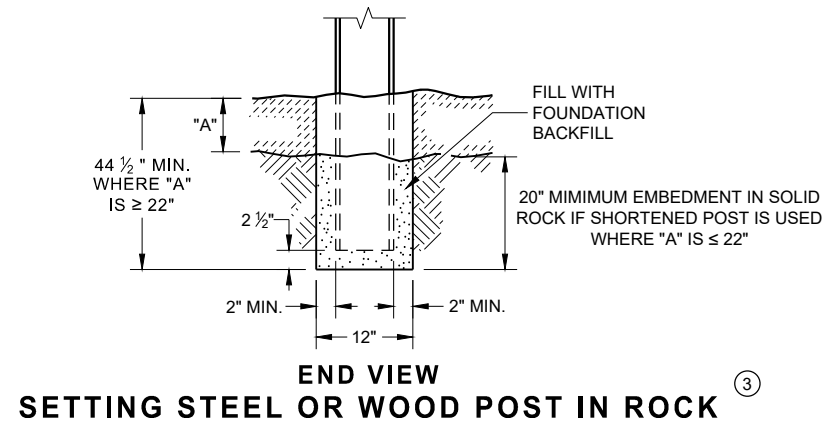
APPROVED

3/26/10
DATE

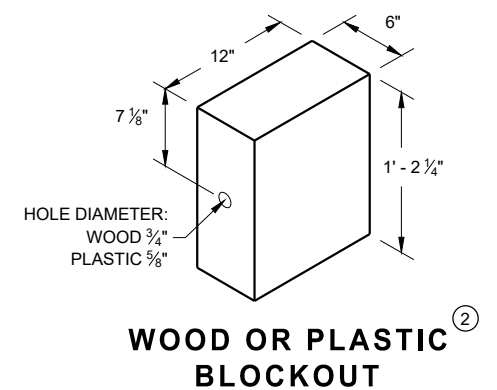
FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

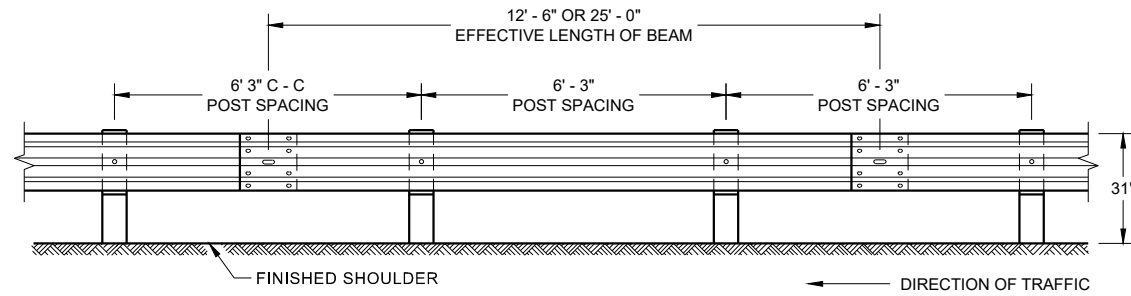


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

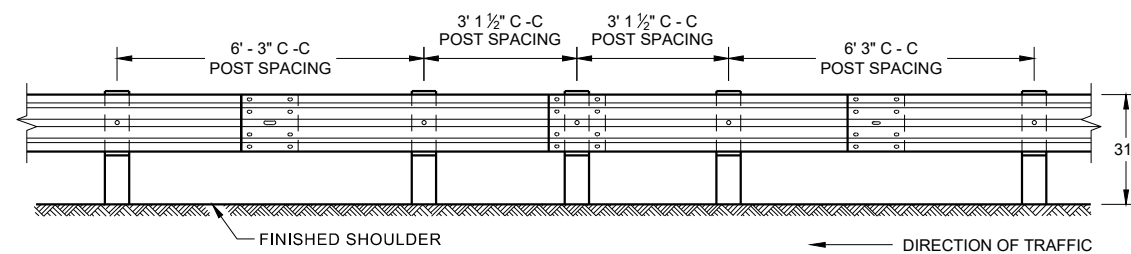


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

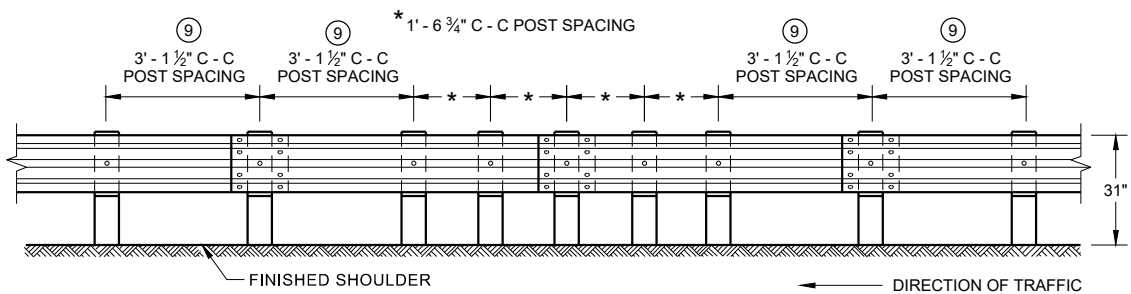
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



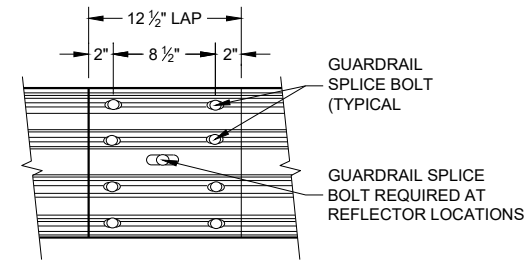
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



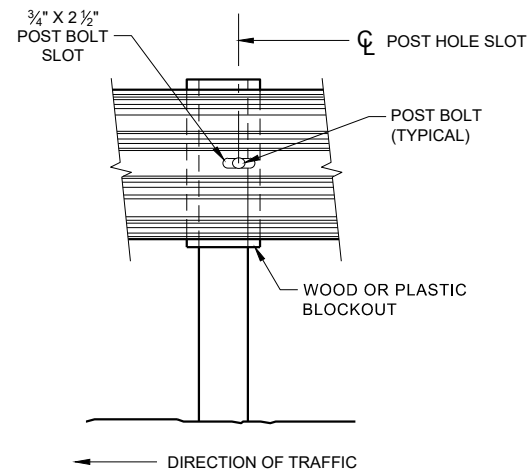
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



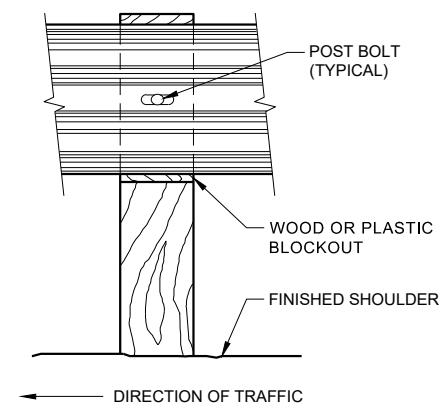
**FRONT VIEW
QUARTER POST SPACING (QS)**



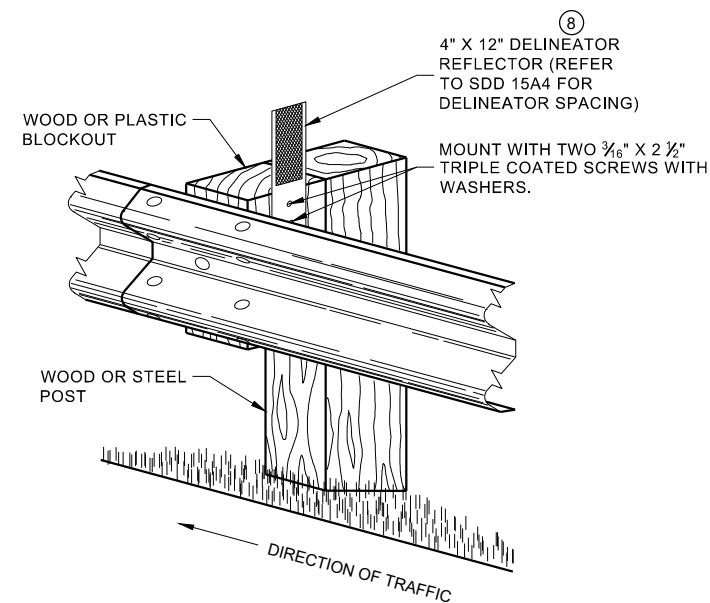
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



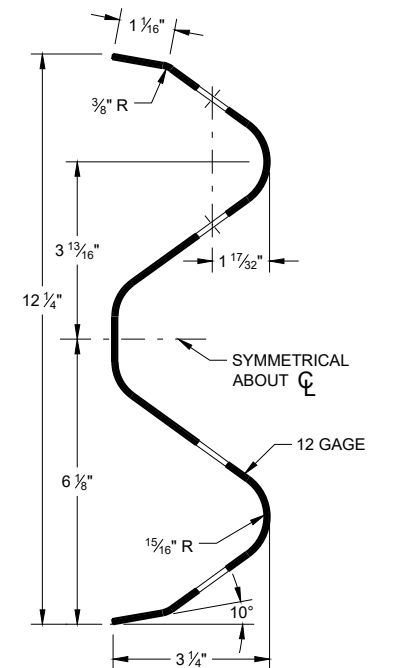
FRONT VIEW AT WOOD POST



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/4" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NOTE:

-

POST BOLT TABLE

Technical drawing of a circular object with concentric circles. The outermost circle has a diameter dimension of $1 \frac{5}{16}''$. Inside it is a smaller circle with a diameter dimension of $\frac{5}{8}''$. The distance between the top of the outer circle and the top of the inner circle is dimensioned as $\frac{15}{16}''$. The inner circle has a crosshair symbol in the center.

ALTERNATE BOLT HEAD



1" X $\frac{1}{16}$ " DEEP
RECESS BOTH SIDES

$\frac{5}{8}$ " - 11 MODIFIED
HEAVY HEX NUT

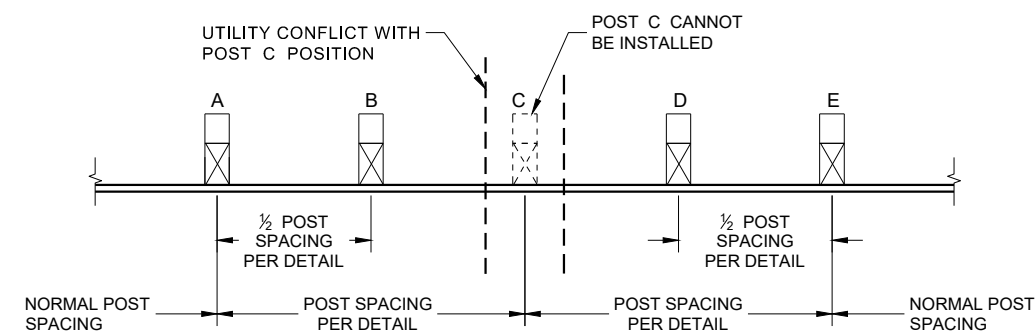
$\frac{1}{16}$ "

1 $\frac{5}{16}$ "

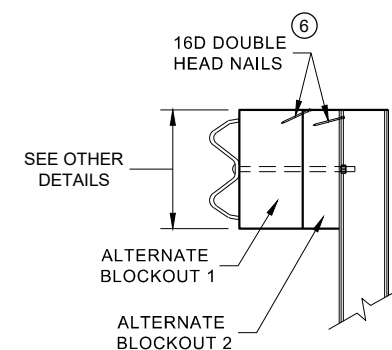
POST BOLT, SPLICE BOLT AND RECESS NUT

-
- A diagram showing a vehicle (represented by a rectangle with diagonal lines) approaching an obstacle (represented by a rectangle with diagonal lines) on a road. The road has a dashed center line. An arrow points to the right, labeled "DIRECTION OF TRAFFIC".

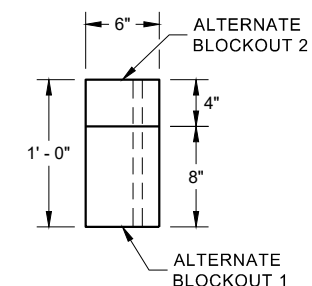
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



SIDE VIEW

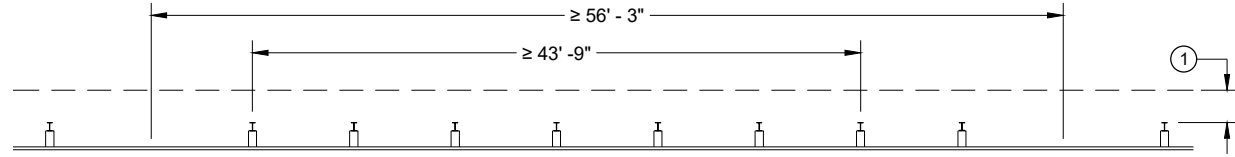


PLAN VIEW

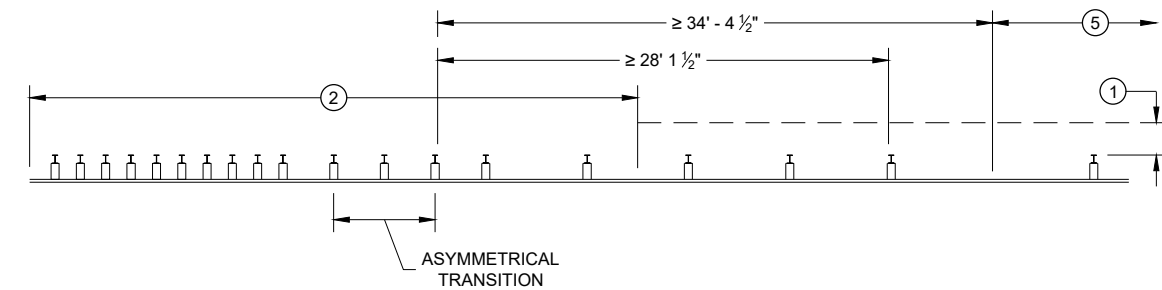
ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

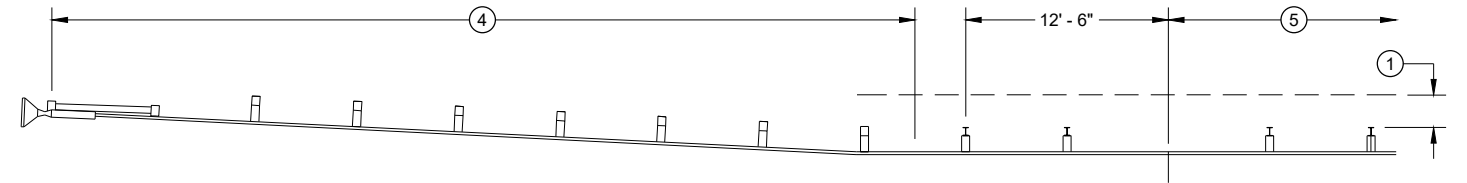
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



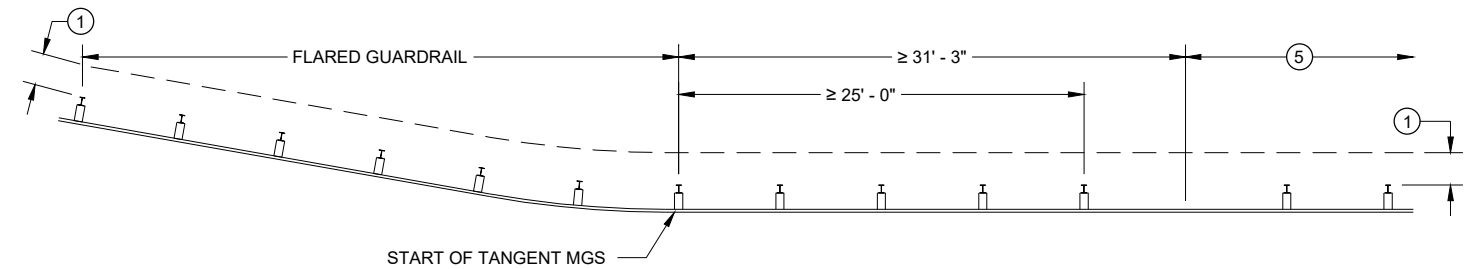
MISSING POST IN NORMAL BEAM GUARD RUN



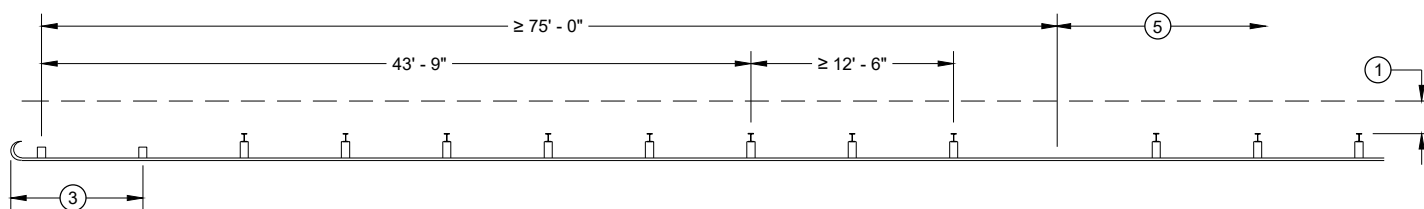
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



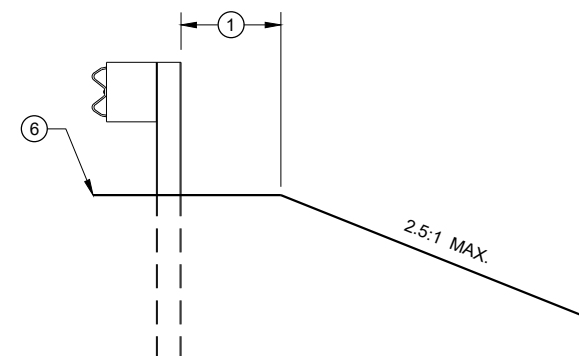
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

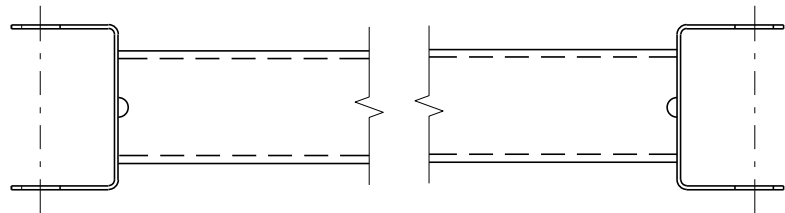
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

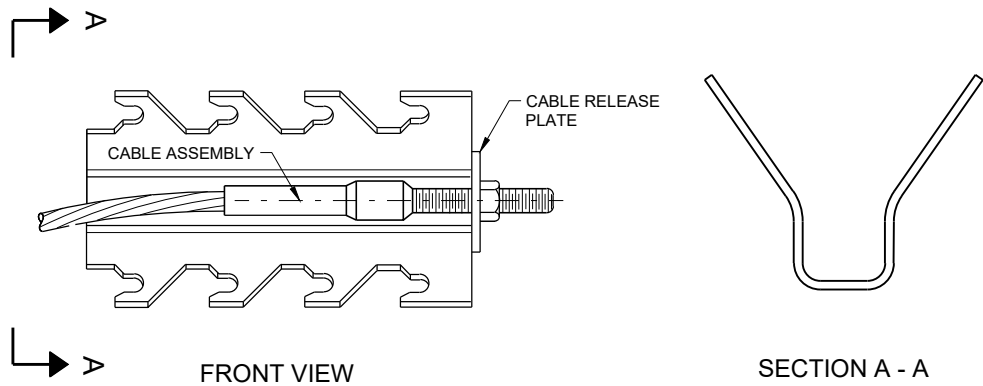


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

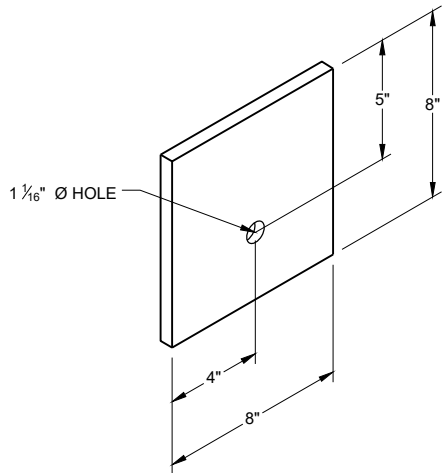


GENERIC GROUND STRUT^⑨ [Ⓔ]

| BILL OF MATERIALS | |
|-------------------|----------------------------------------------------------------------------------------------------------------|
| PART NO. | DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION. |
| ① | UPPER POST NO. 1 6" X 6" TUBE |
| ② | LOWER POST NO. 1 |
| ③ | WOOD CRT |
| ④ | WOOD BLOCKOUT |
| ⑤ | PIPE SLEEVE |
| ⑥ | BEARING PLATE |
| ⑦ | BCT CABLE ASSEMBLY |
| ⑧ | ANCHOR CABLE BOX |
| ⑨ | GROUND STRUT |
| ⑩ | PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG. |
| ⑪ | STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH. |
| ⑫ | IMPACT HEAD |
| ⑬ | EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST) |
| ⑭ | SOIL PLATE |
| ⑮ | UPPER POST NO. 2 |
| ⑯ | LOWER POST NO. 2 |



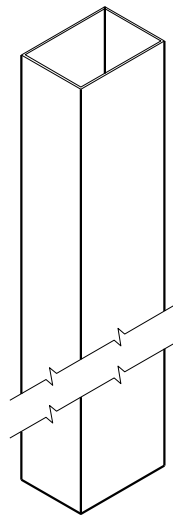
GENERIC ANCHOR CABLE BOX^⑨ [Ⓔ]



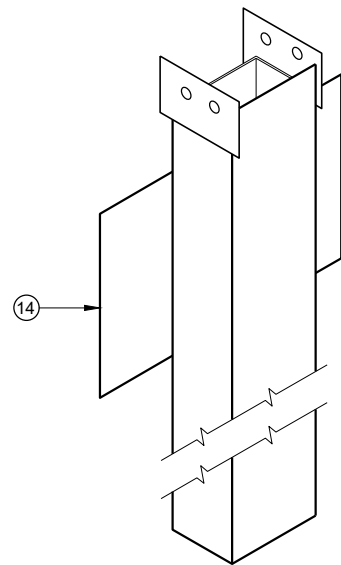
BEARING PLATE^⑥ [Ⓔ]

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

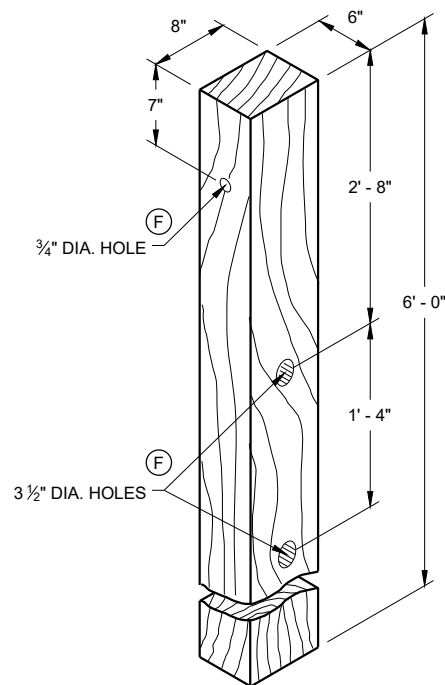
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



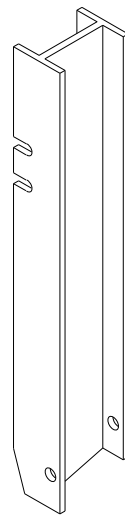
UPPER POST NO. 1 ⁽¹⁾ (E)



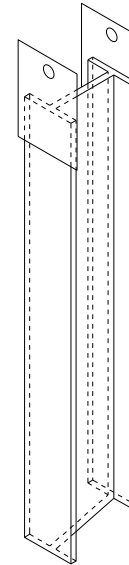
LOWER POST NO. 1 ⁽²⁾ (E)



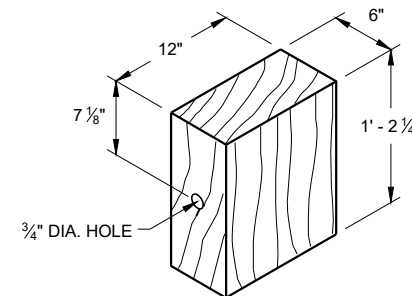
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



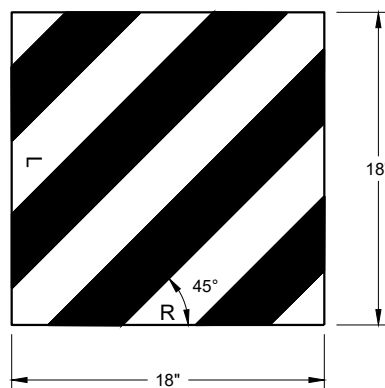
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



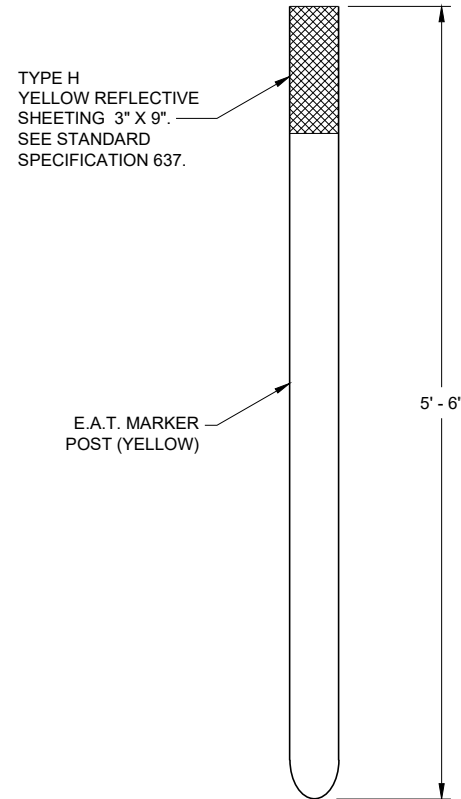
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



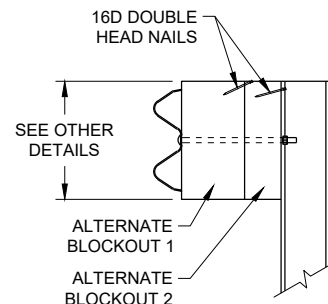
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



REFLECTIVE SHEETING DETAIL ^(E)

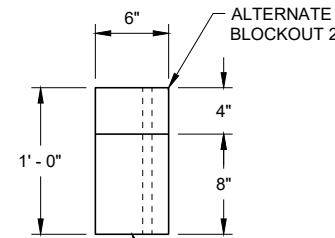


E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

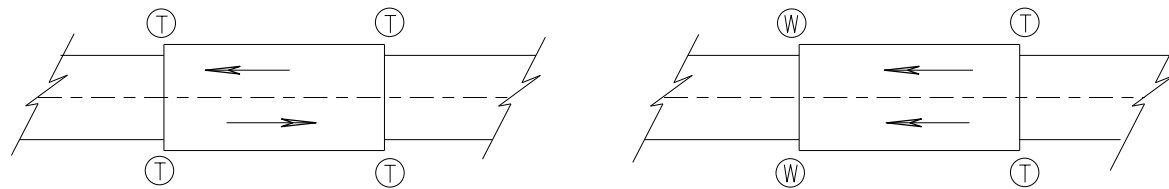


TOP VIEW

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC

ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

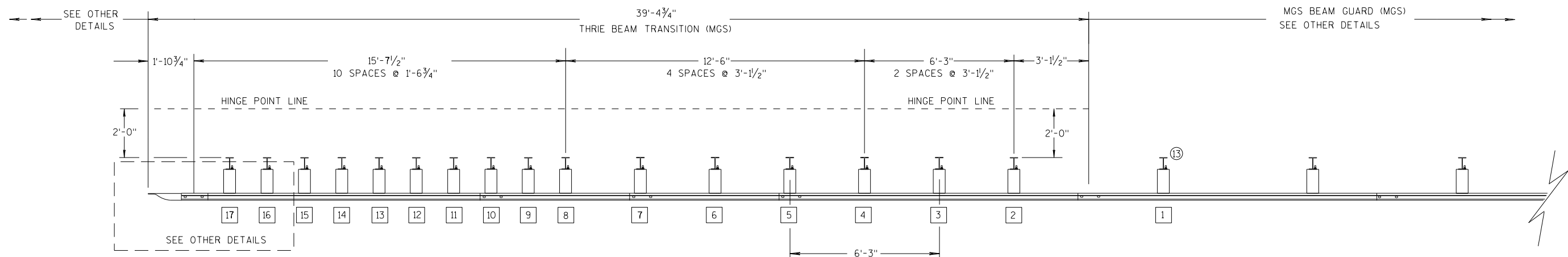
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

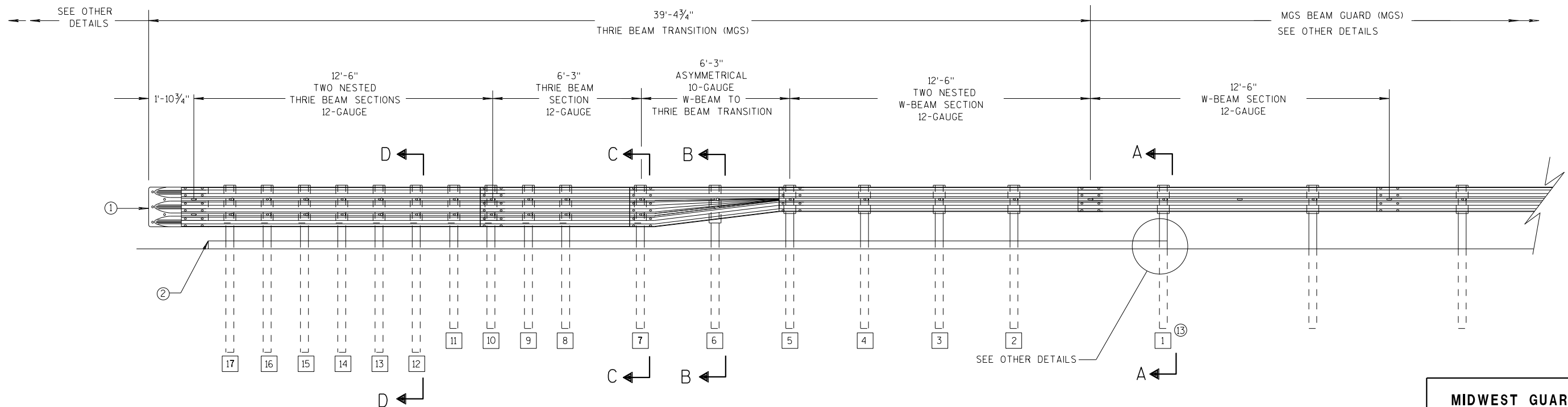
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

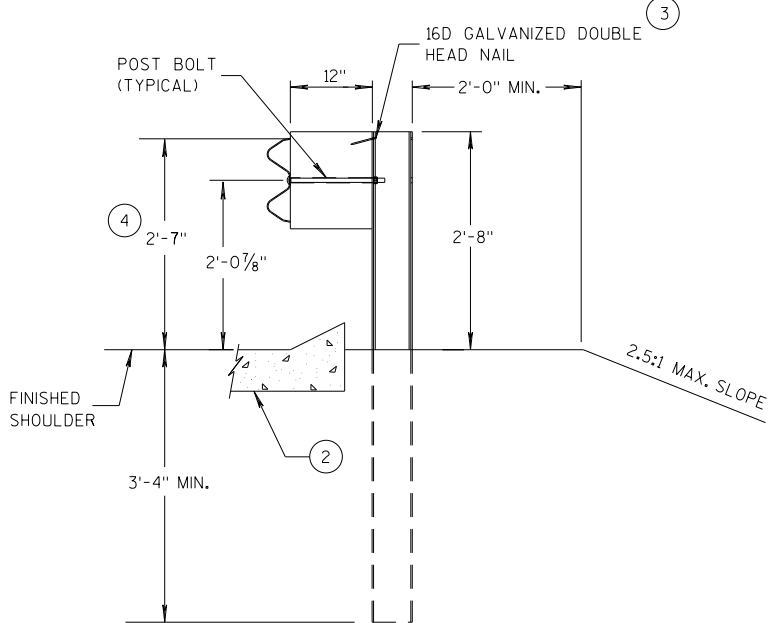
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

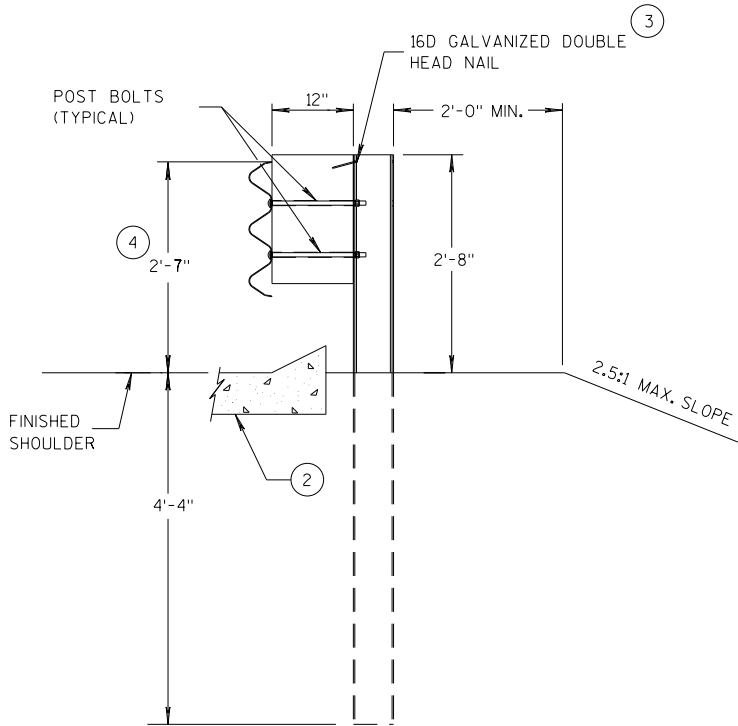
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

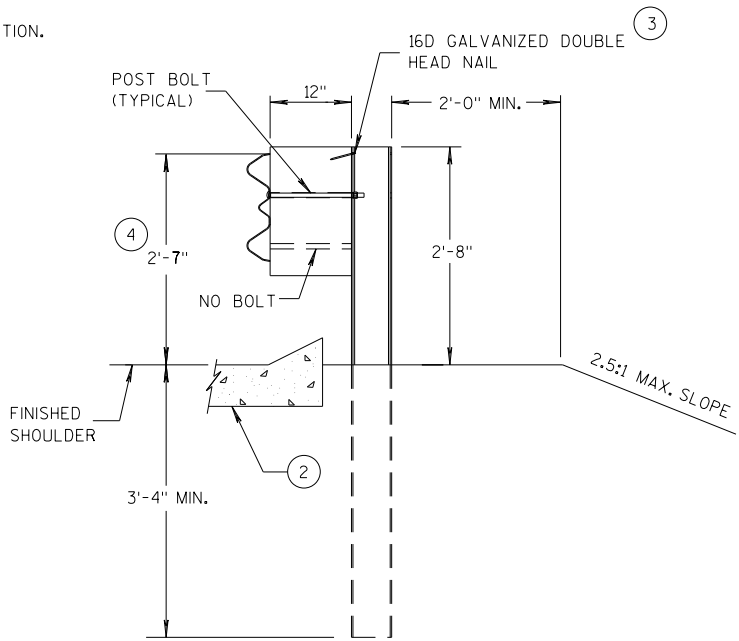
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



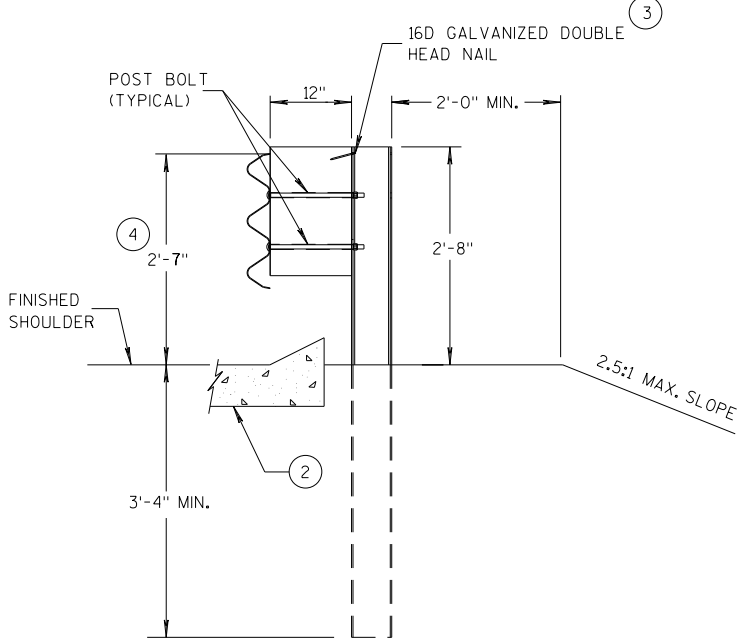
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

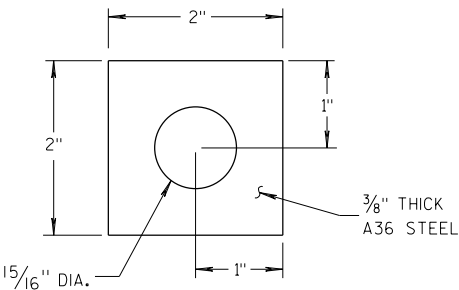
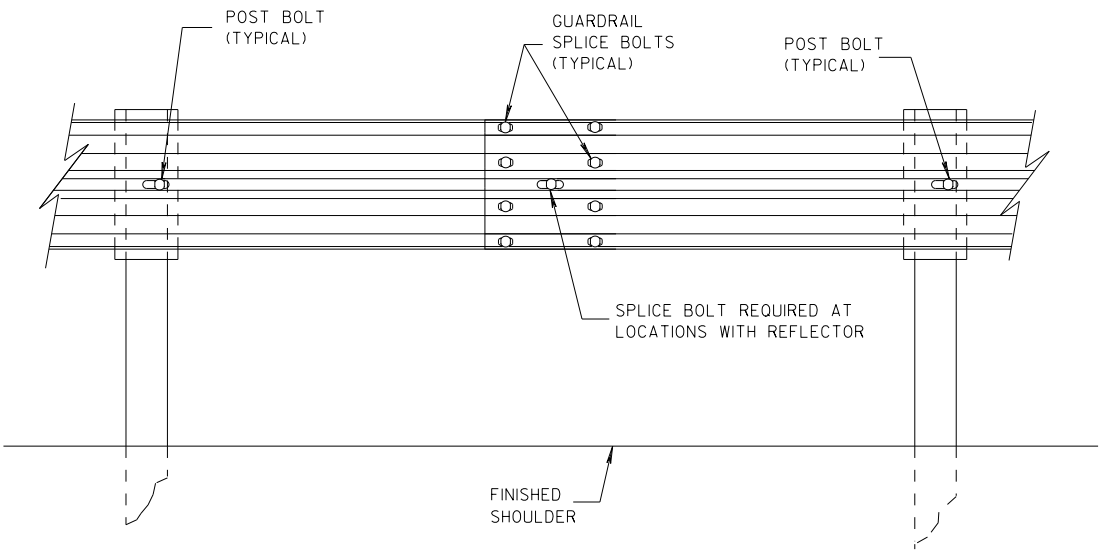
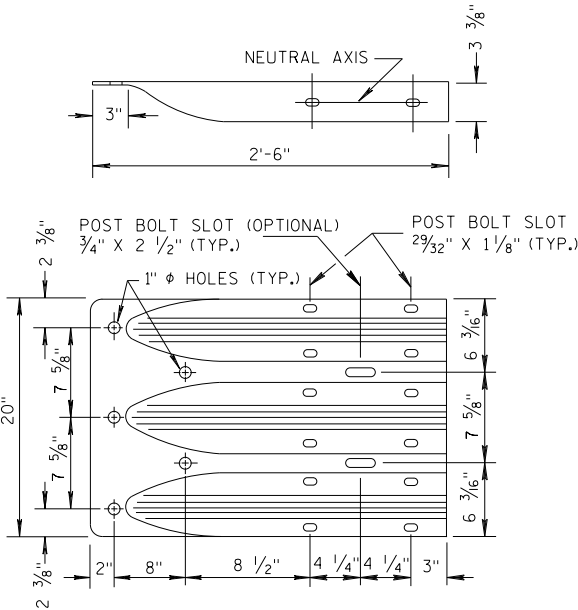


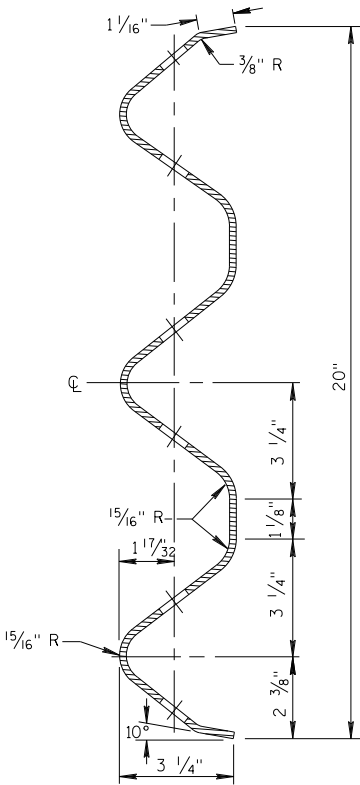
PLATE WASHER DETAIL



SPLICE DETAIL



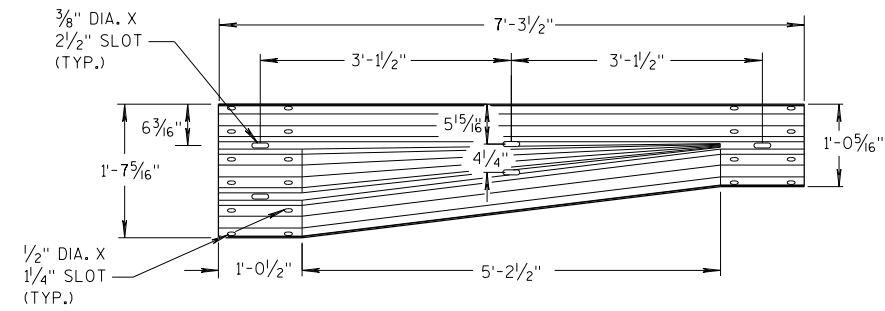
THRIE BEAM
TERMINAL CONNECTOR



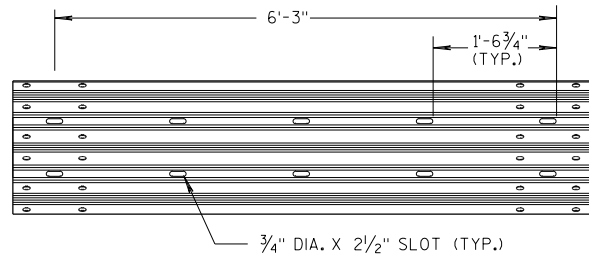
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

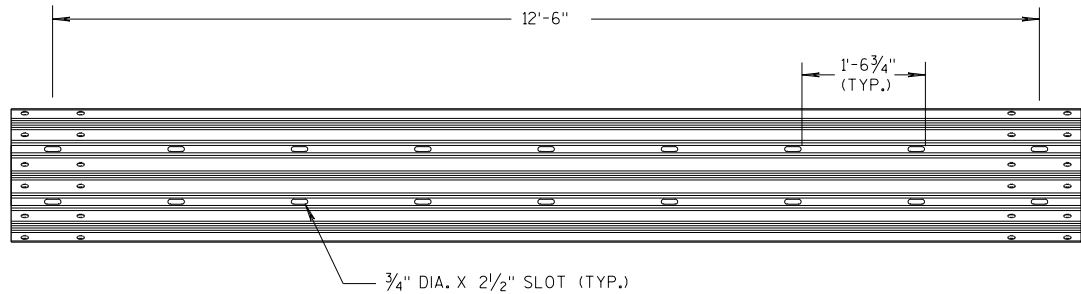
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



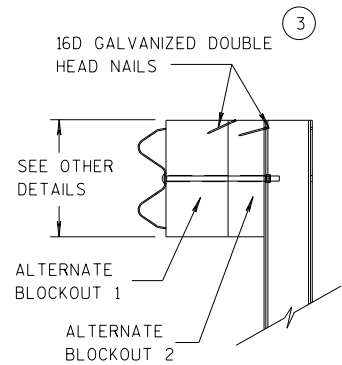
W-BEAM TO THRIE BEAM TRANSITION SECTION



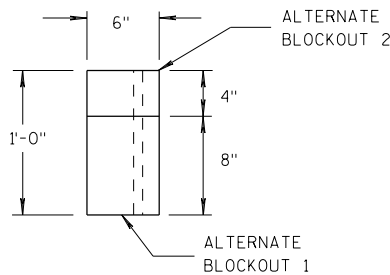
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

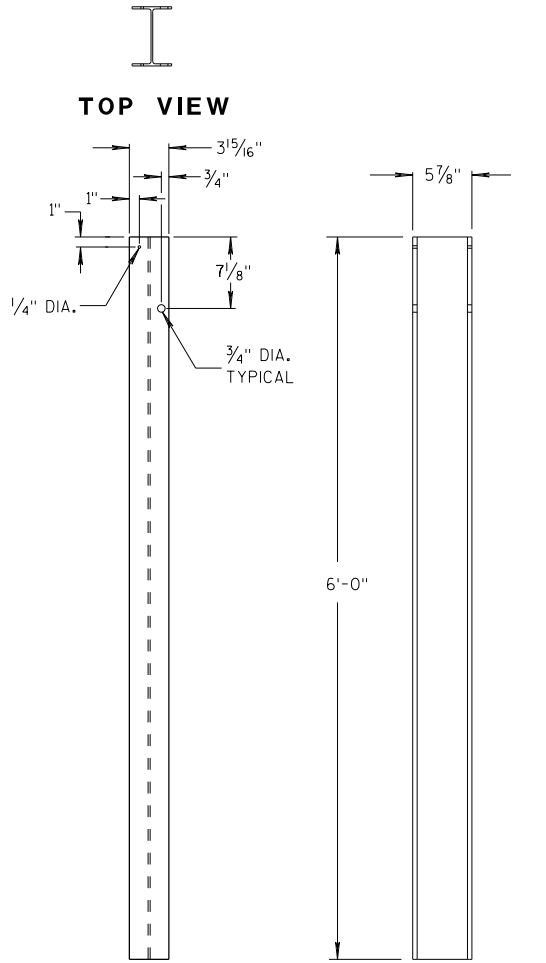


SIDE VIEW



TOP VIEW

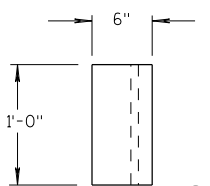
ALTERNATE WOOD BLOCKOUT DETAIL



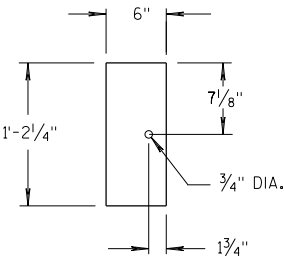
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

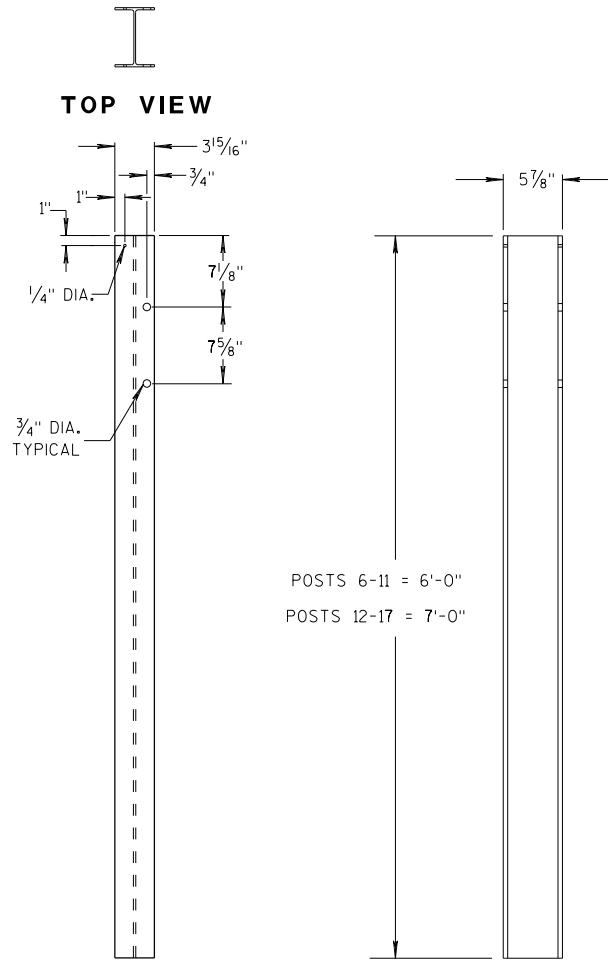


TOP VIEW



FRONT VIEW

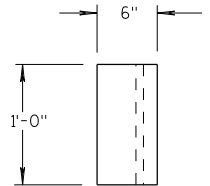
BLOCKOUT POSTS 1-5



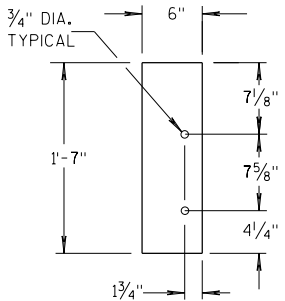
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

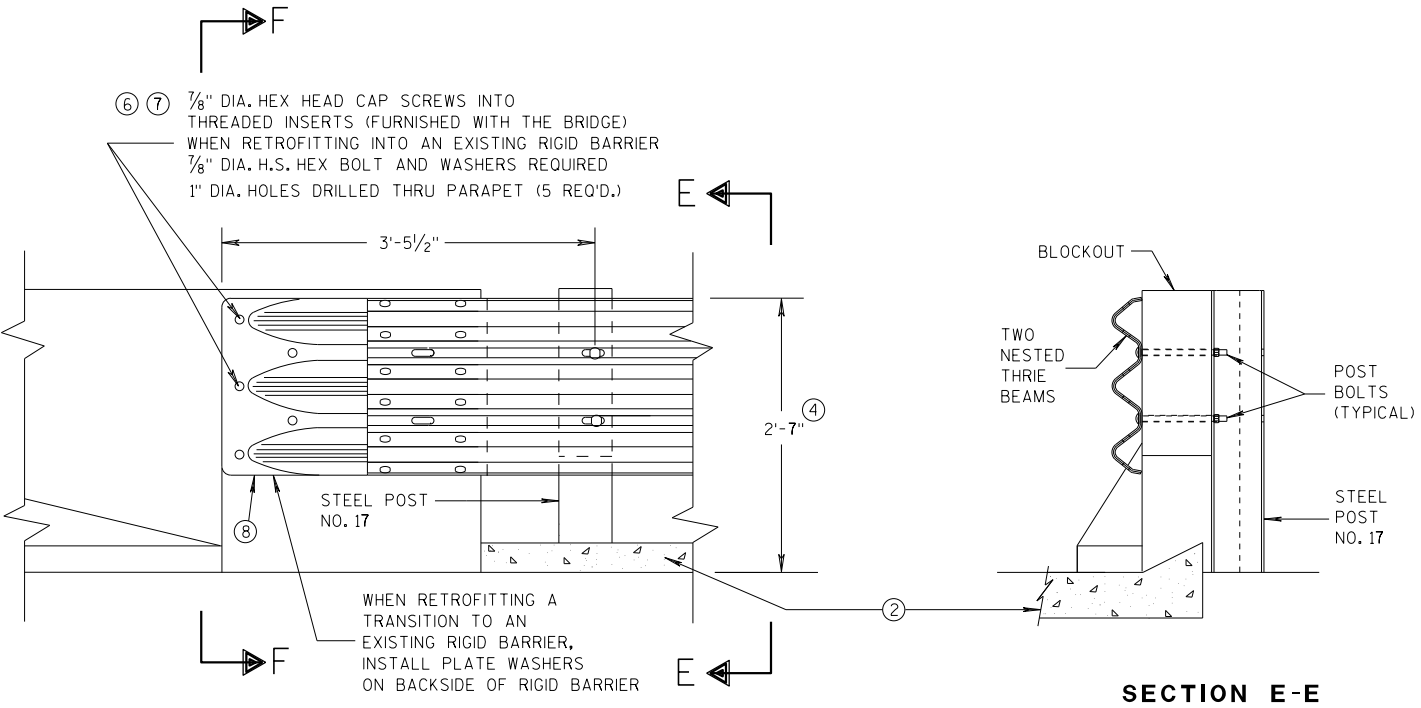
(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

(13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

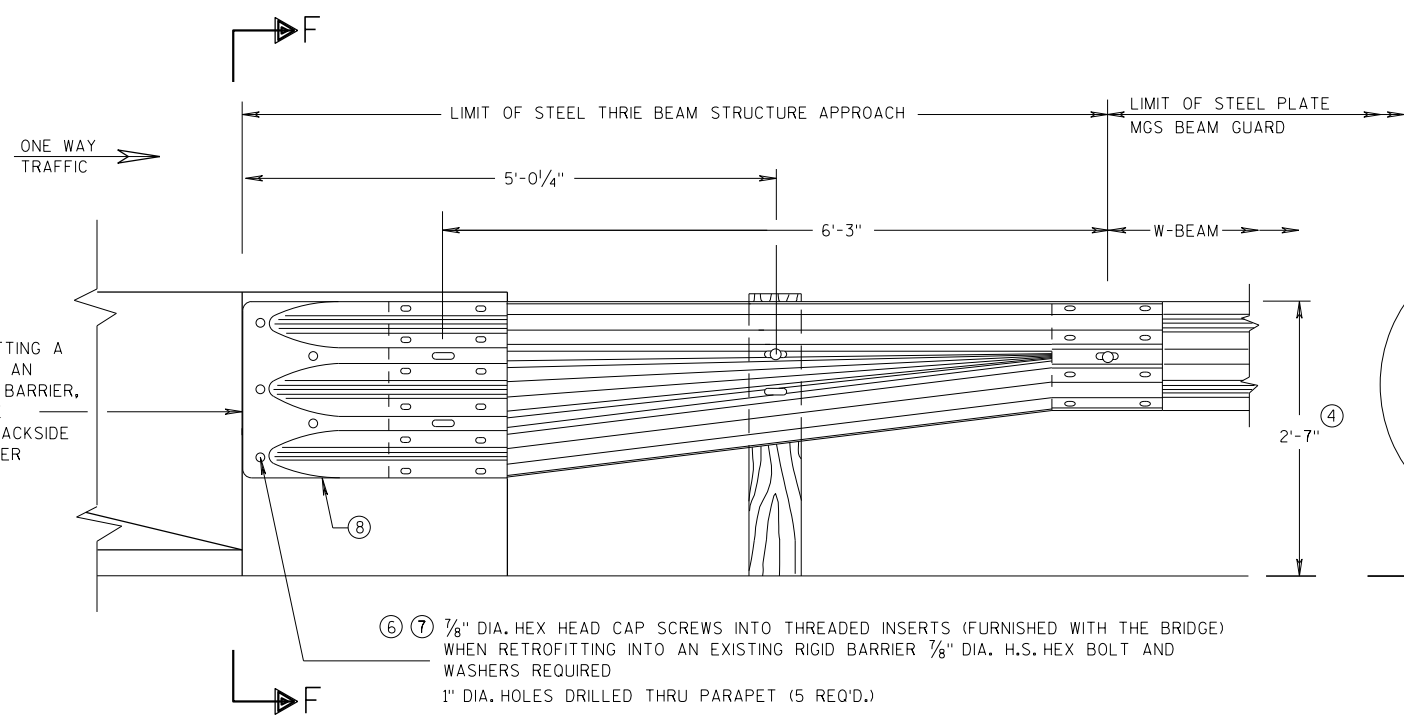
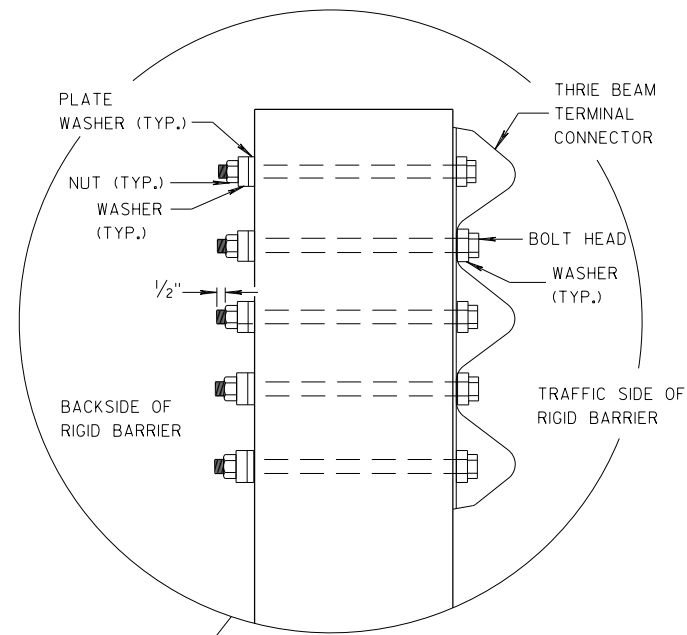
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

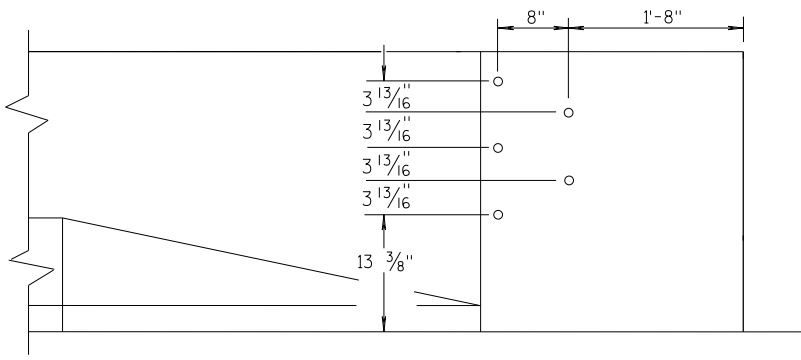


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F

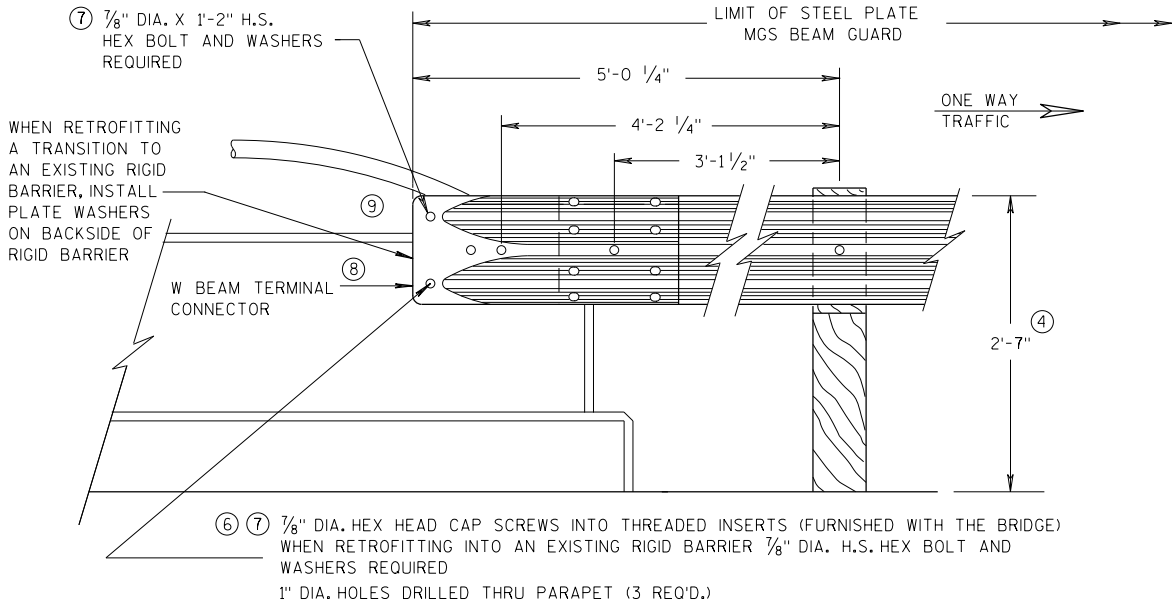


| MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) | |
|---------------------------------------------------------|-----------------------------------------------------------------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED 07/2018 DATE | /S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR |
| FHWA | |

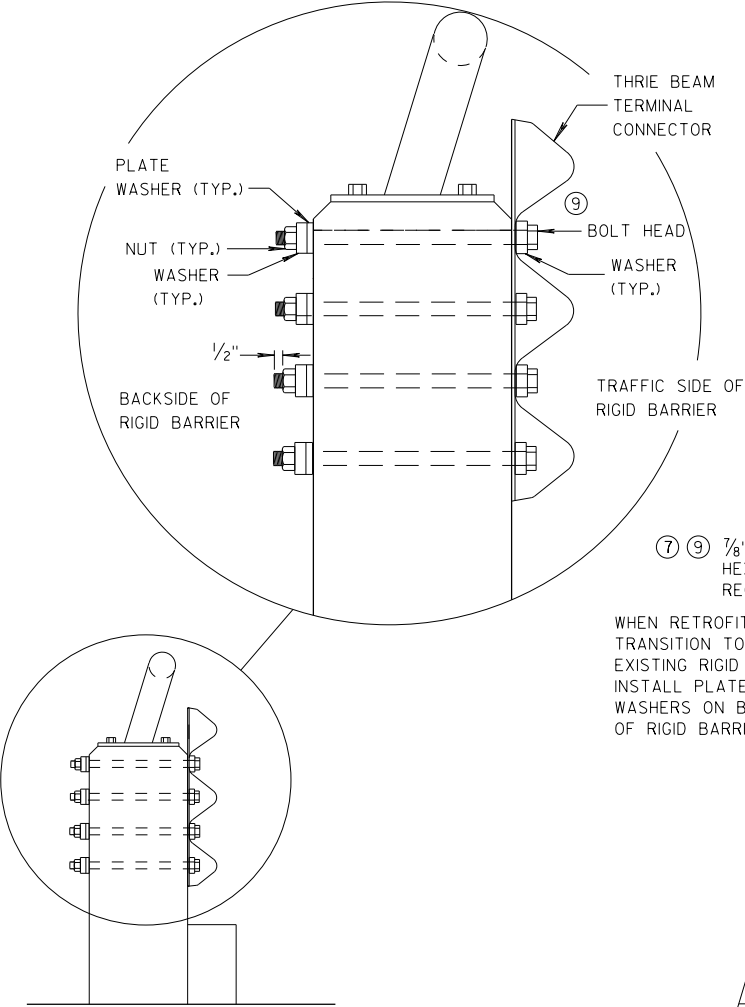
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

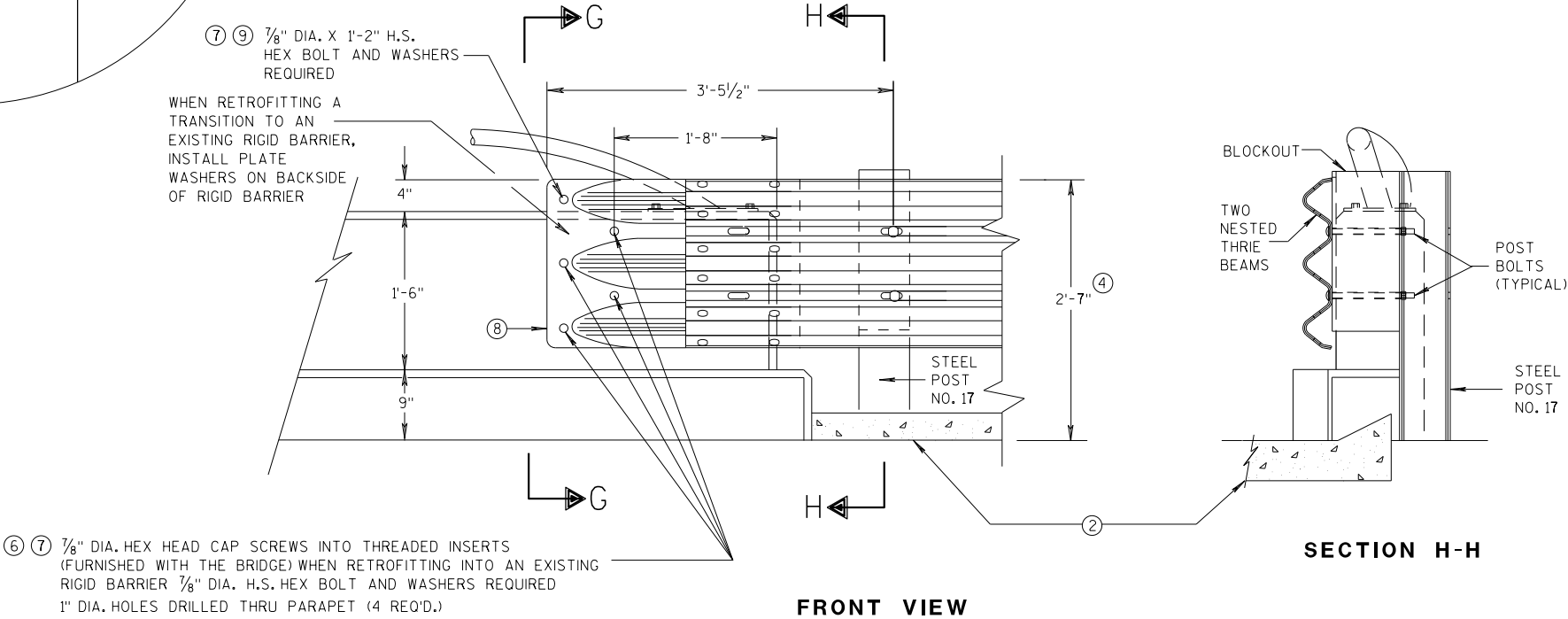
- ②
- OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④
- TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥
- DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦
- BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧
- THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨
- BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

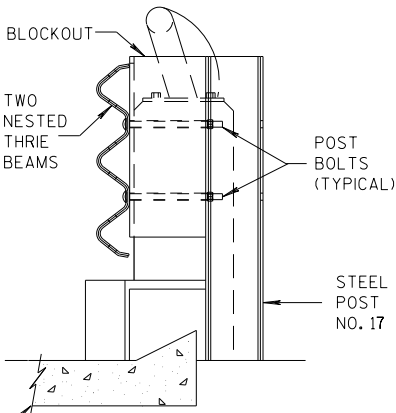


SECTION G-G



FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

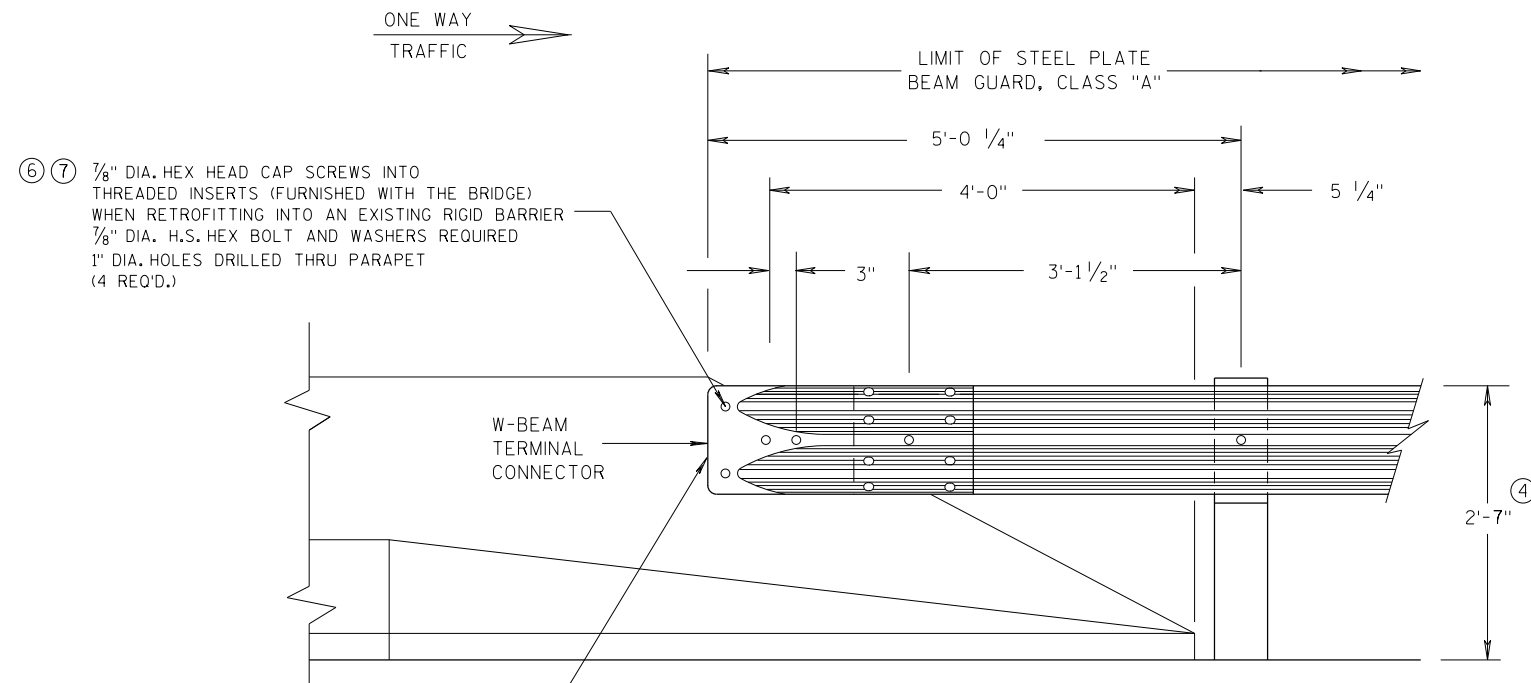


SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018
DATE
FHWA
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

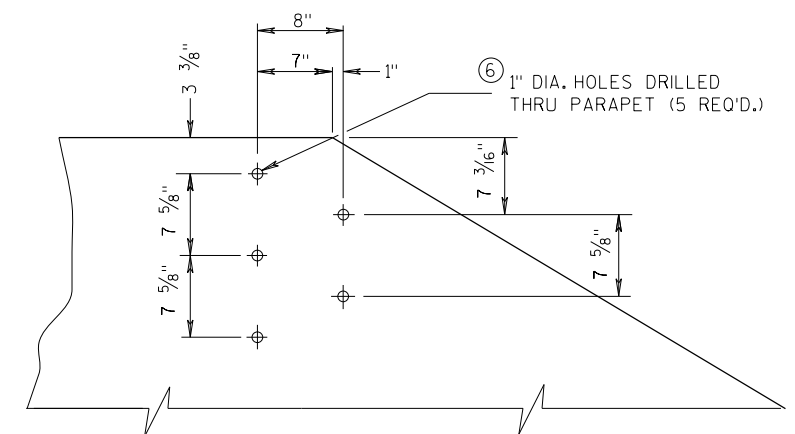


FRONT VIEW

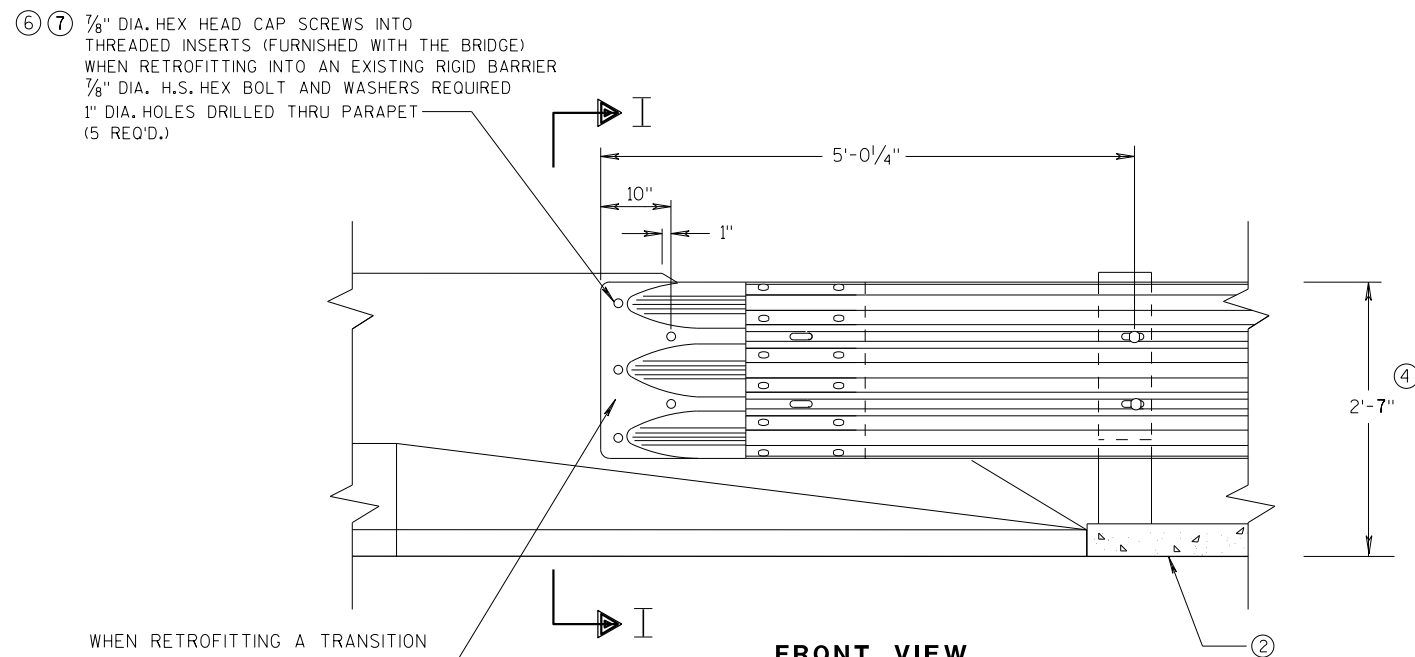
**W BEAM CONNECTION TO
PARAPETS WITH SLOPED ENDS**
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

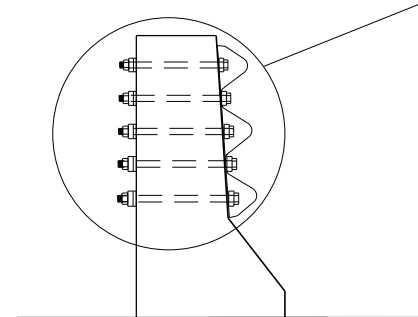


**DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION**

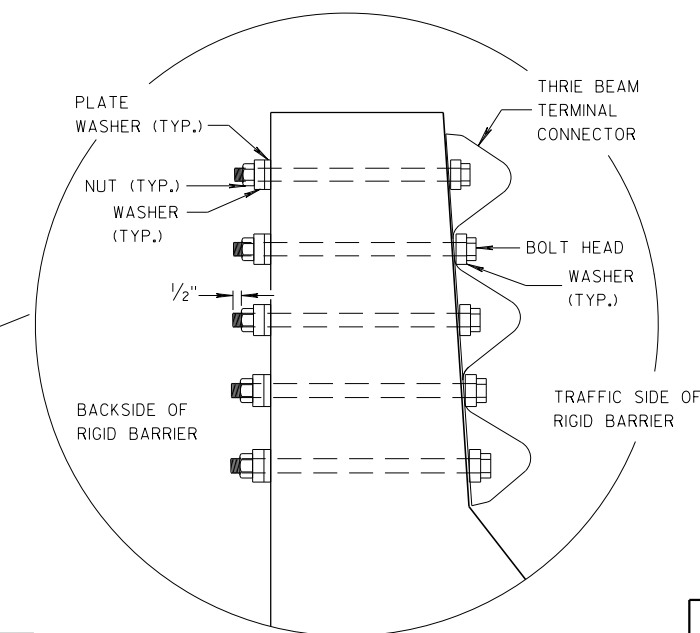


FRONT VIEW

**THRIE BEAM CONNECTION TO BRIDGE
PARAPETS WITH SLOPED ENDS**



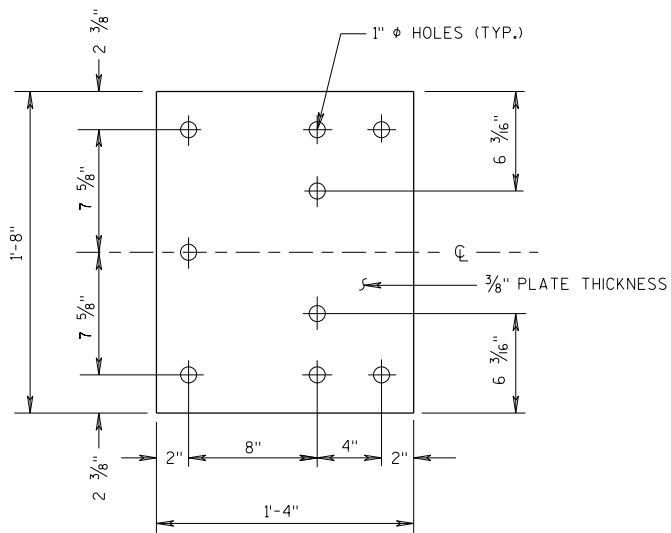
SECTION I-I



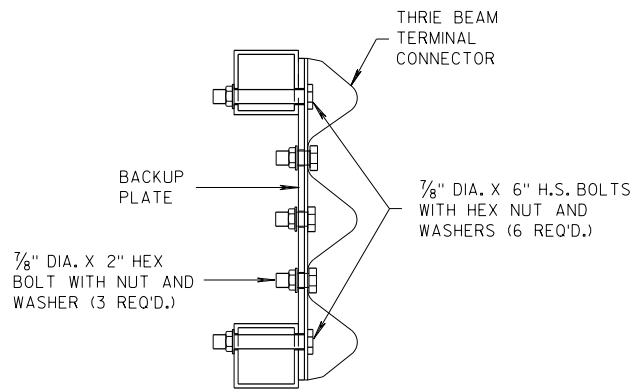
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

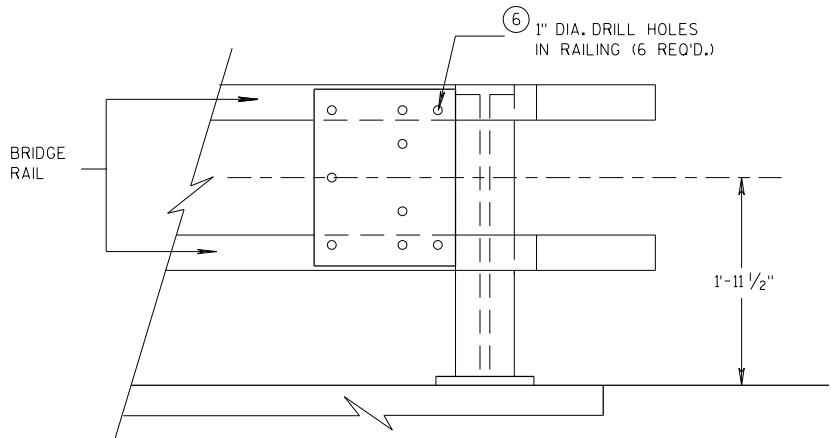
APPROVED
07/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



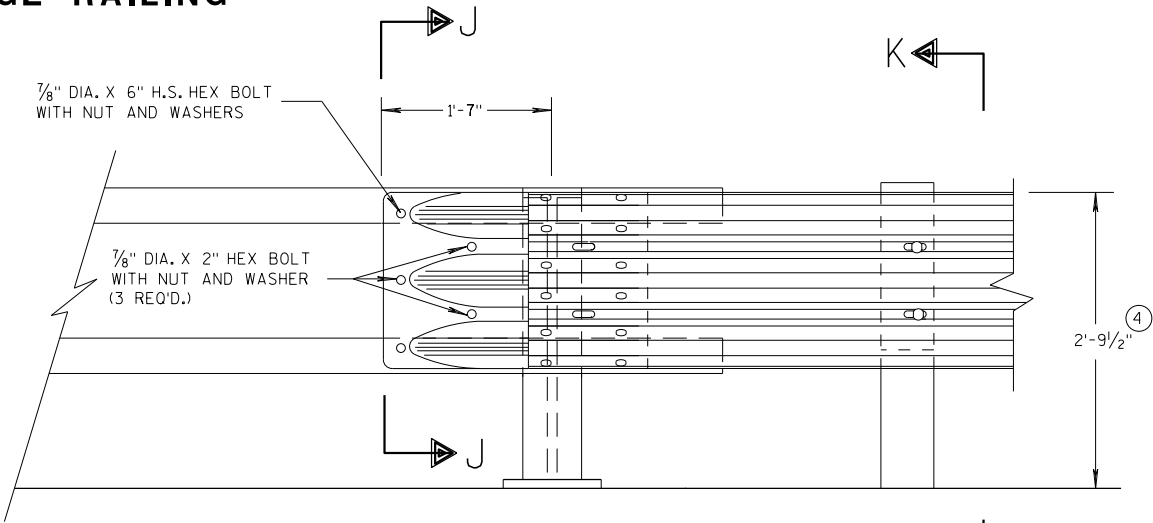
BACK-UP PLATE DETAIL



SECTION J-J

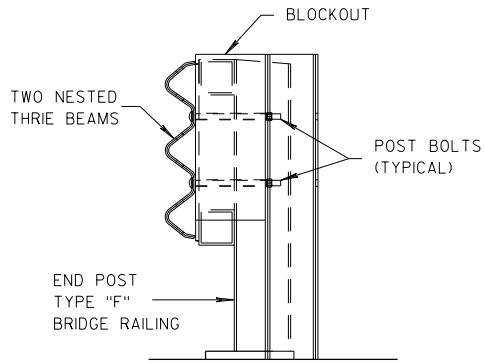


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

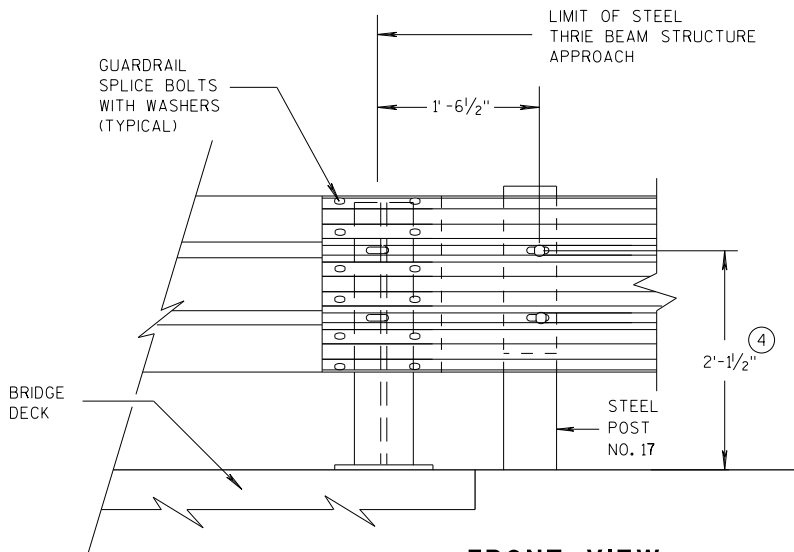
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



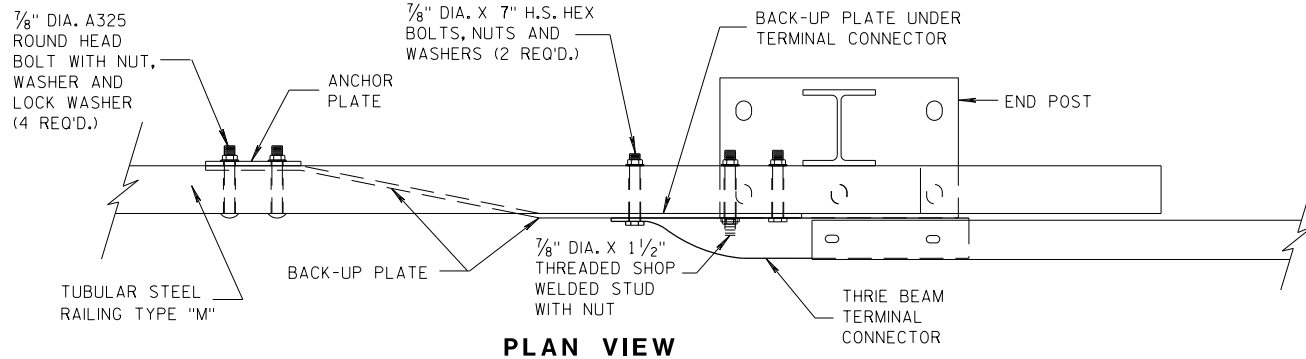
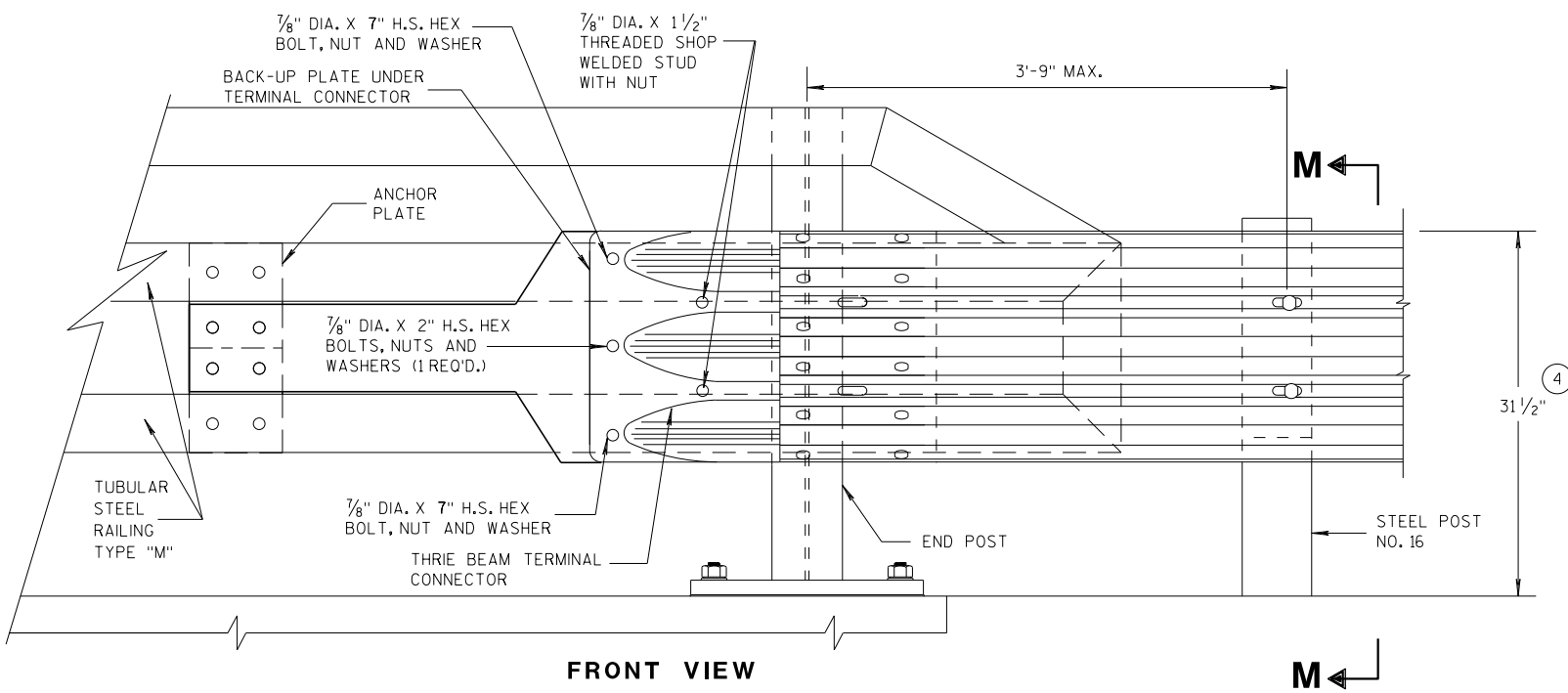
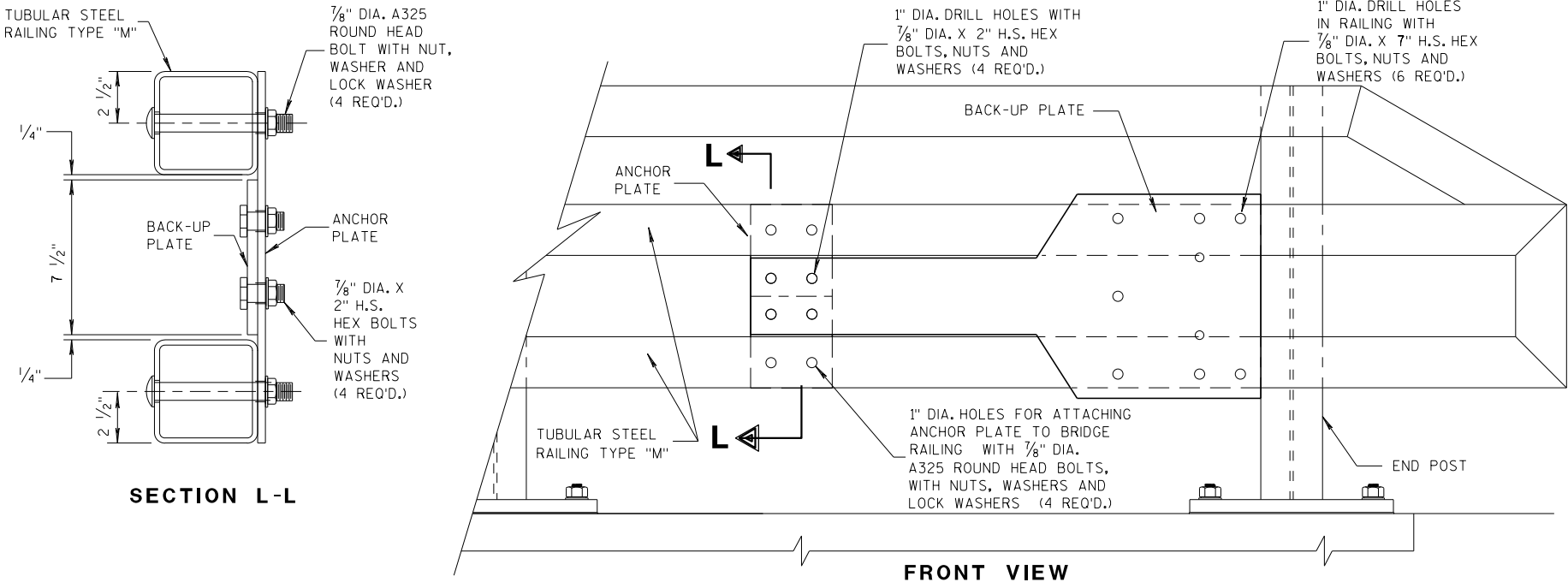
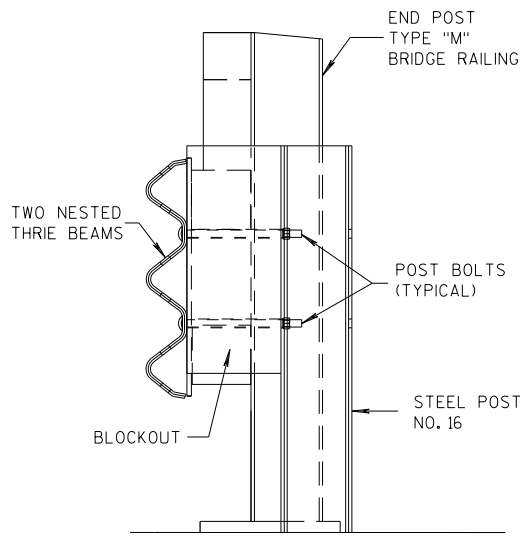
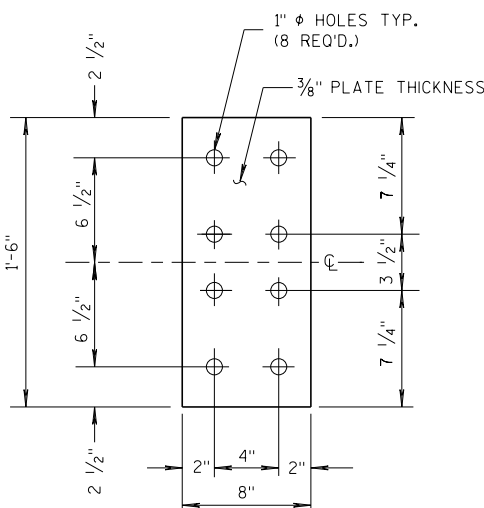
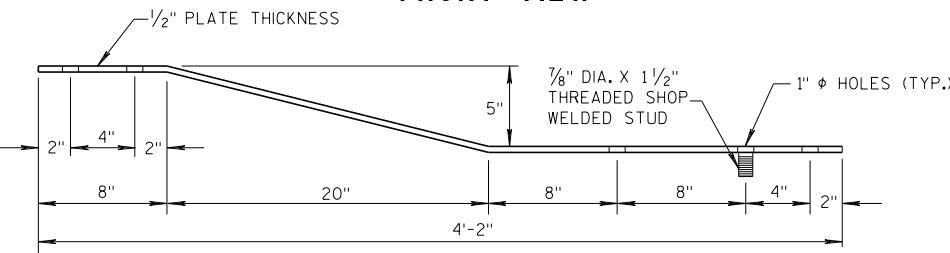
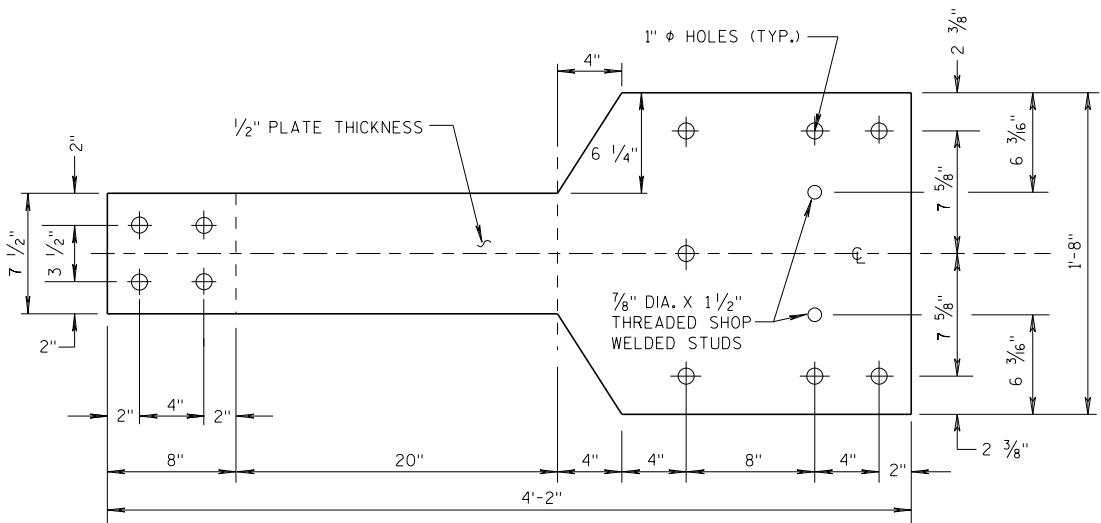
FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

| | |
|---------------------------------------------------------|--------------------------------------------------|
| MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS) | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED 07/2018 | /S/ Rodney Taylor |
| DATE | ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR |
| FHWA | |

GENERAL NOTES

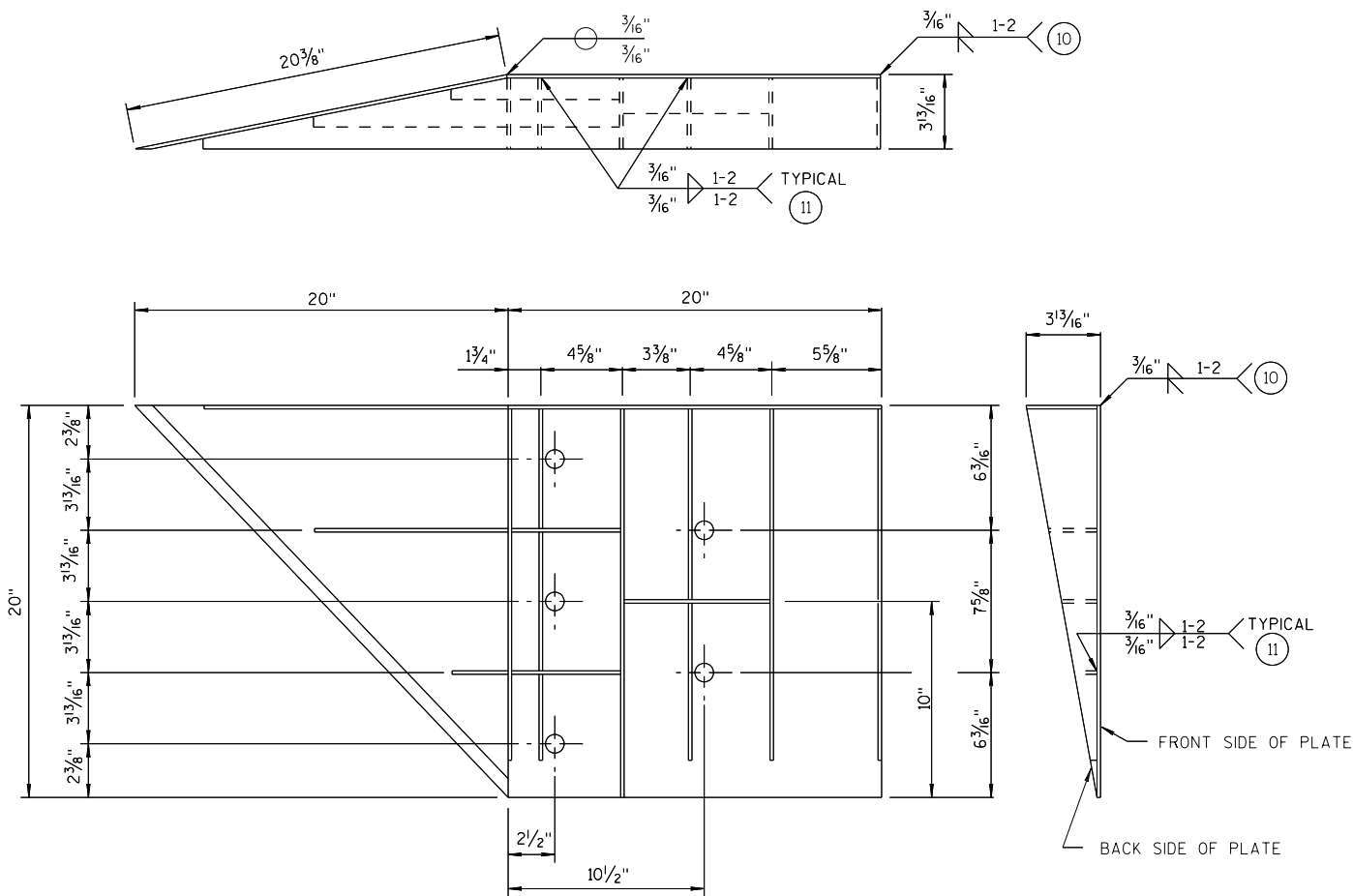
④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR

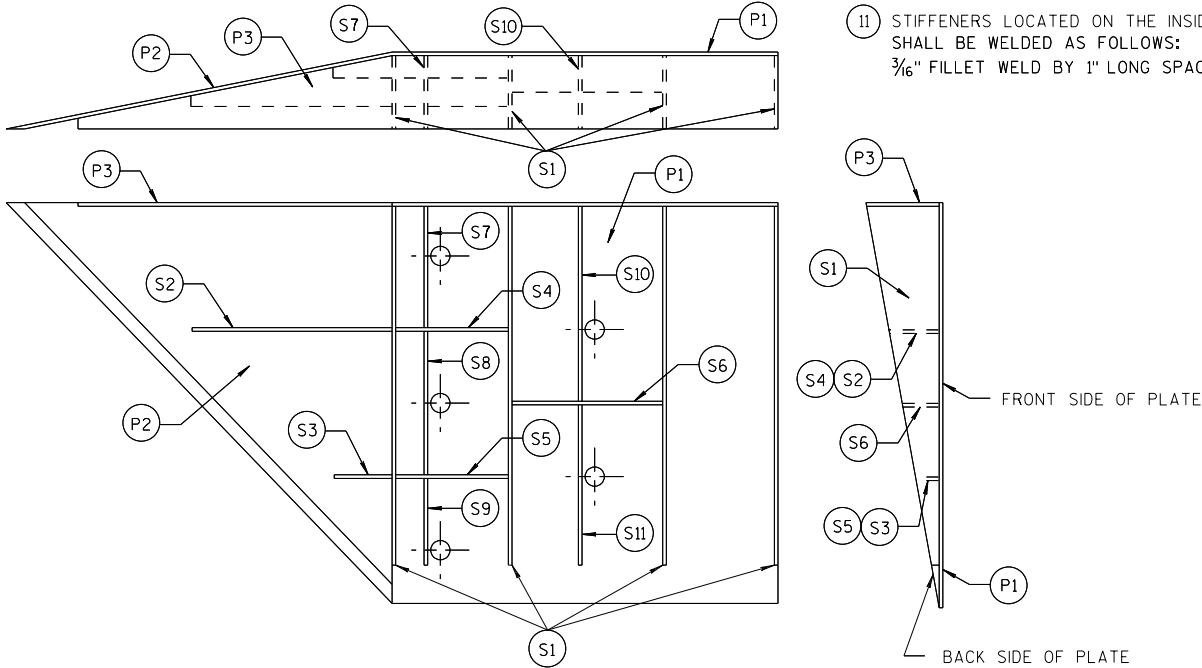


WELDING INSTRUCTION
(VIEWED FROM BACK SIDE OF PLATE)

SINGLE SLOPE CONNECTION PLATE

| CONNECTOR PLATE DIMENSION (PER ASSEMBLY) | | | | |
|---------------------------------------------|----------|-------|-------------------------------------|-----------|
| PLATE | QUANTITY | SHAPE | SIZE (A x B x C x D) | THICKNESS |
| P1 | 1 | | 20" x 20" | 3/16" |
| P2 | 1 | | 20" x 20" x 28 3/16" | 3/16" |
| P3 | 1 | | 39" x 3 5/8" x 20" x 19 5/16" | 3/16" |
| S1 | 4 | | 18 7/16" x 3 5/8" x 18 3/4" | 1/4" |
| S2 | 1 | | 10 1/4" x 2 1/16" x 10 3/8" x 1/2" | 1/4" |
| S3 | 1 | | 3" x 1 1/16" x 3 3/8" x 1/2" | 1/4" |
| S4 | 1 | | 6 1/8" x 2 7/16" | 1/4" |
| S5 | 1 | | 6 1/8" x 1 1/16" | 1/4" |
| S6 | 1 | | 7 3/4" x 1 3/4" | 1/4" |
| S7 | 1 | | 2 3/16" x 6" x 3 5/8" x 5 7/8" | 1/4" |
| S8 | 1 | | 1 5/32" x 7 1/2" x 2 1/2" x 7 3/8" | 1/4" |
| S9 | 1 | | 6 1/16" x 6 3/16" x 1 3/32" | 1/4" |
| S10 | 1 | | 1 7/8" x 9 7/8" x 3 5/8" x 9 11/16" | 1/4" |
| S11 | 1 | | 8 1/2" x 8 3/4" x 1 3/16" | 1/4" |

PLATE AND STIFFENER IDENTIFICATION
(VIEWED FROM BACK SIDE OF PLATE)



GENERAL NOTES

- COVER PLATE PANELS ARE 3/16" THICK.
- ALL STIFFENERS ARE 1/4" THICK.
- CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.
- FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.
- ALL HOLE DIAMETERS SHALL BE 1".
- FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

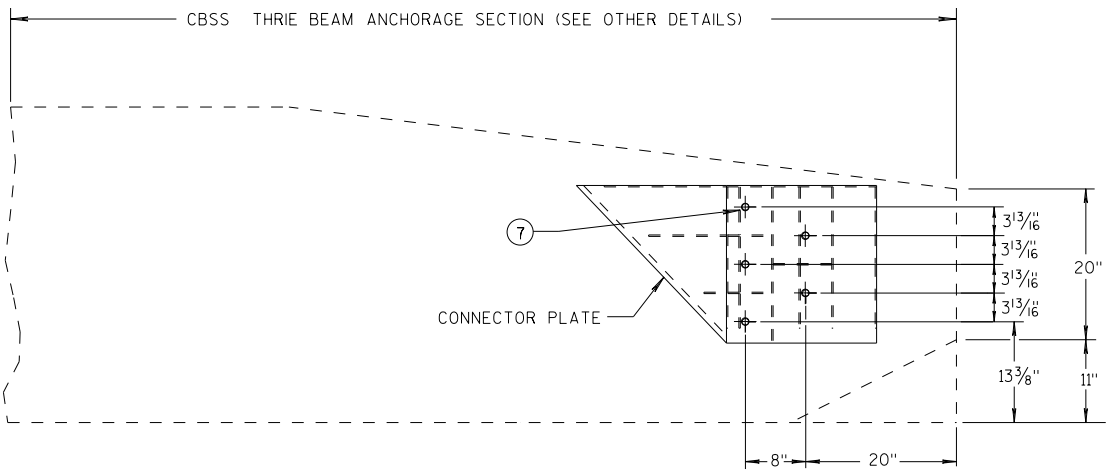
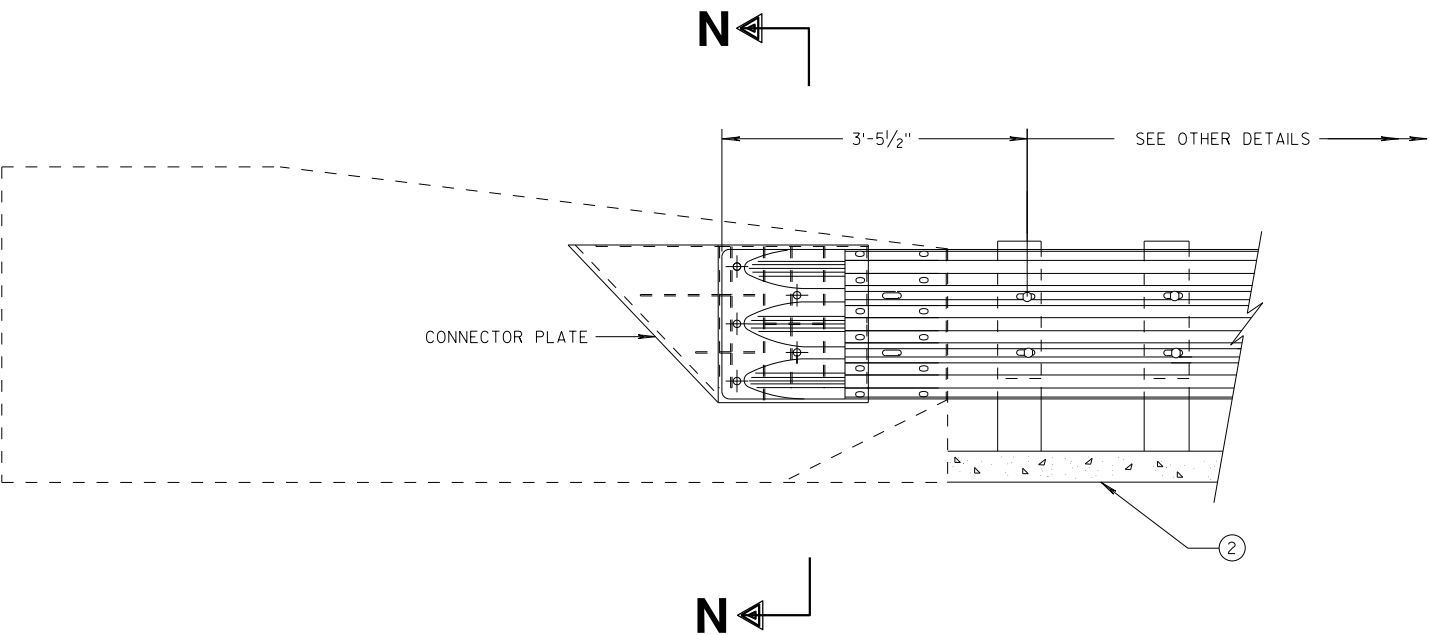
- STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



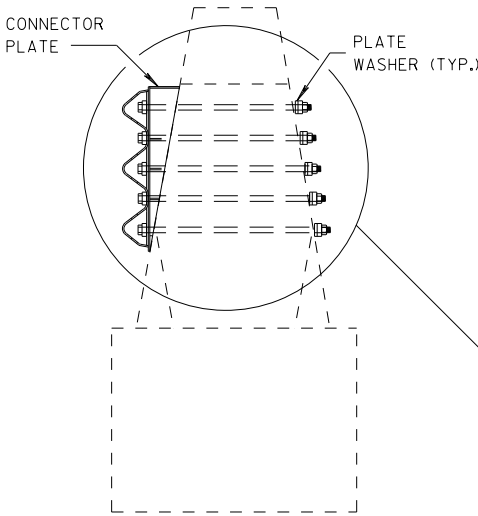
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

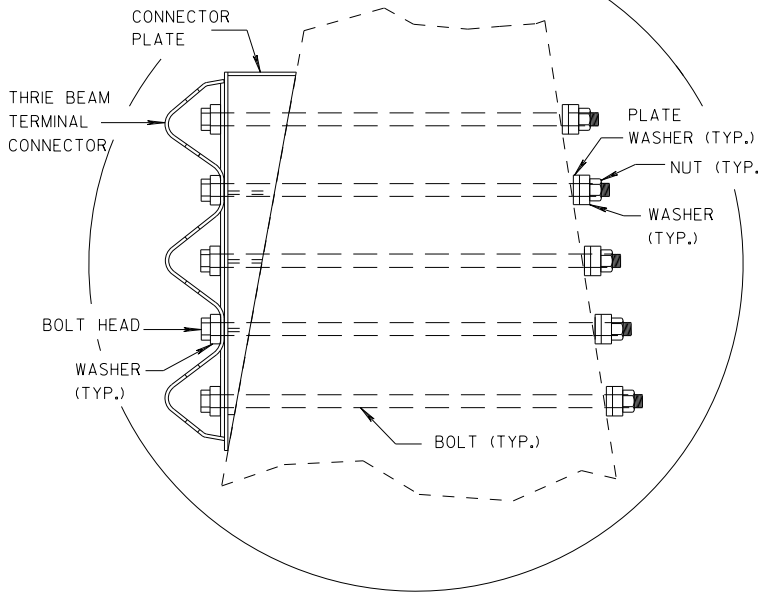
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



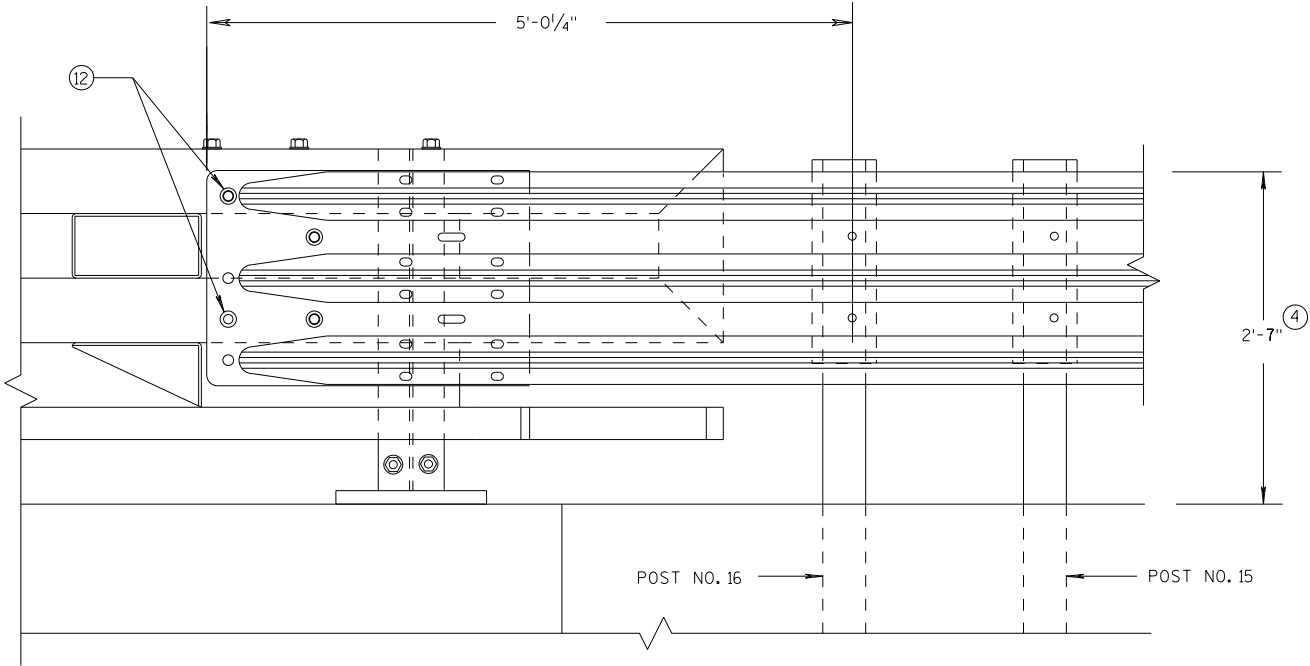
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

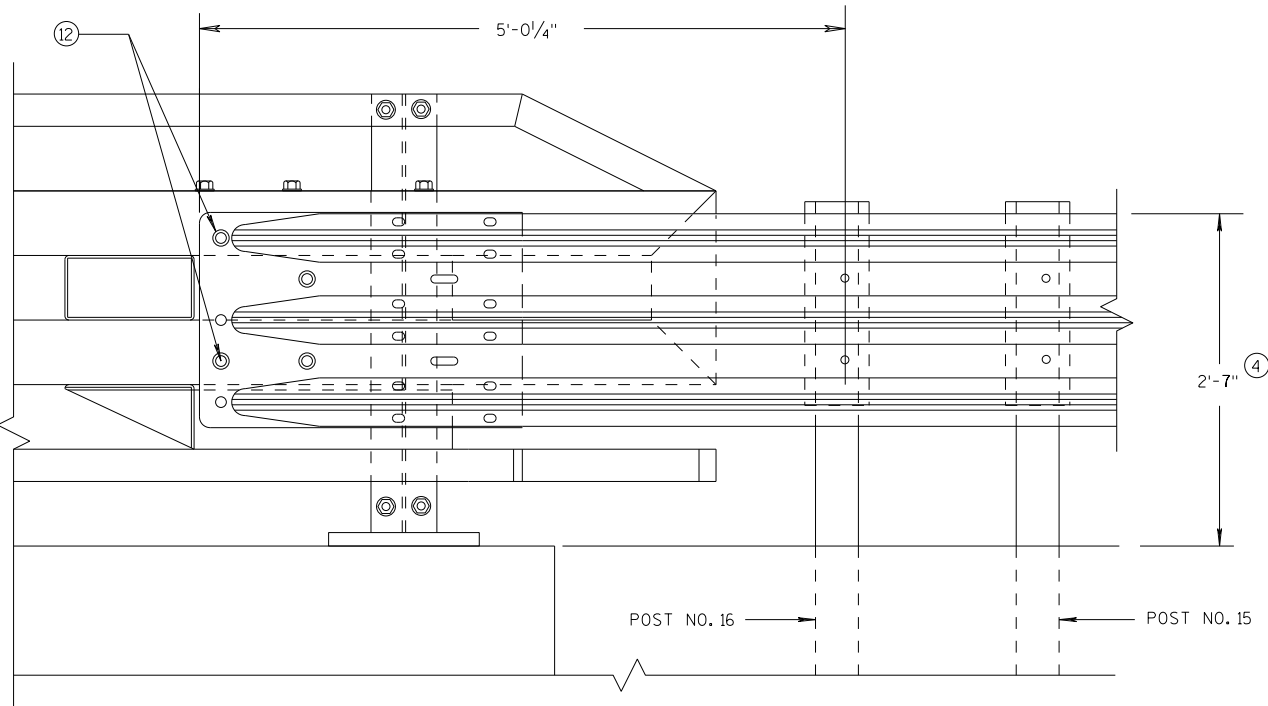
APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST
THRIE BEAM RAIL ATTACHMENT

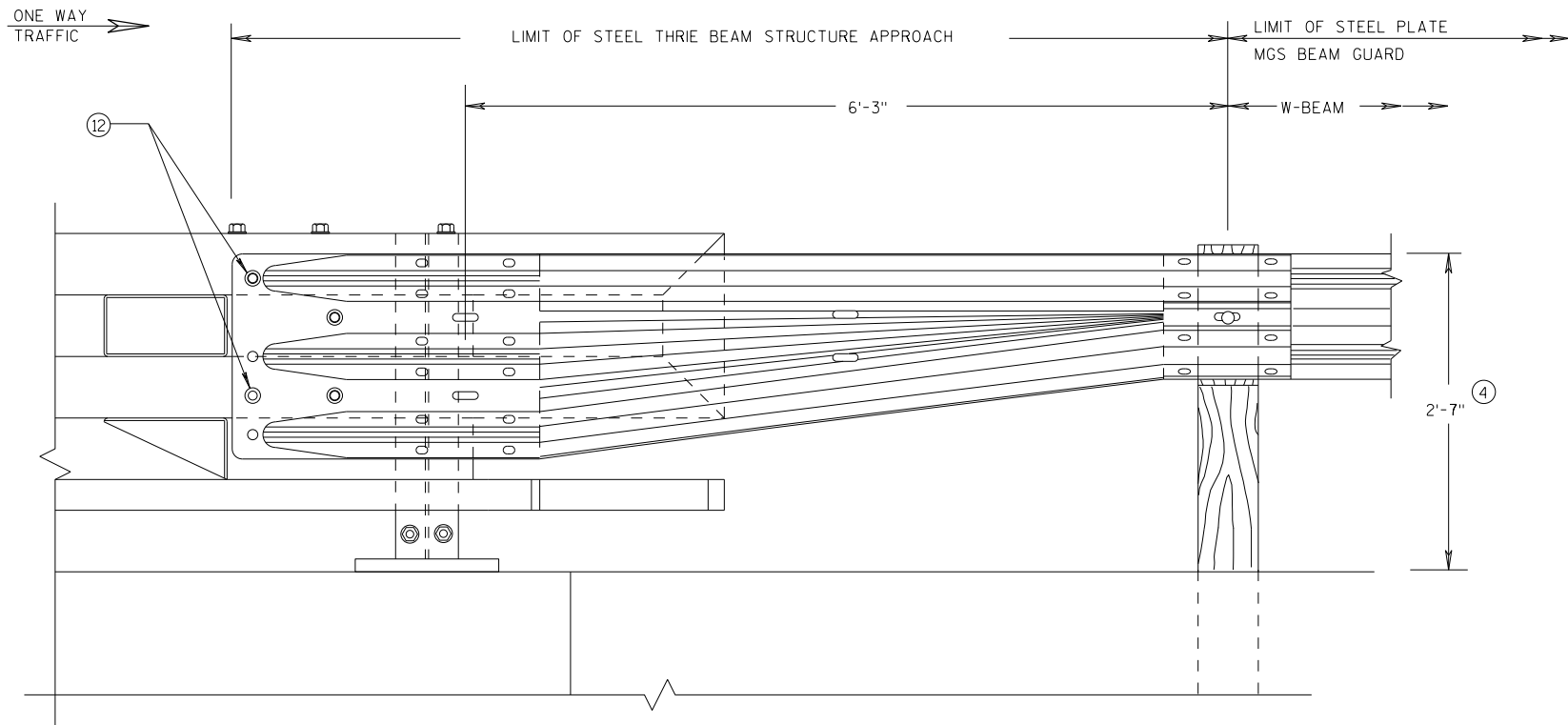


ELEVATION OF DETAIL AT NY4 END POST
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

| | |
|----------|-------------------------------|
| APPROVED | /S/ Rodney Taylor |
| DATE | ROADWAY STANDARDS DEVELOPMENT |
| FHWA | UNIT SUPERVISOR |



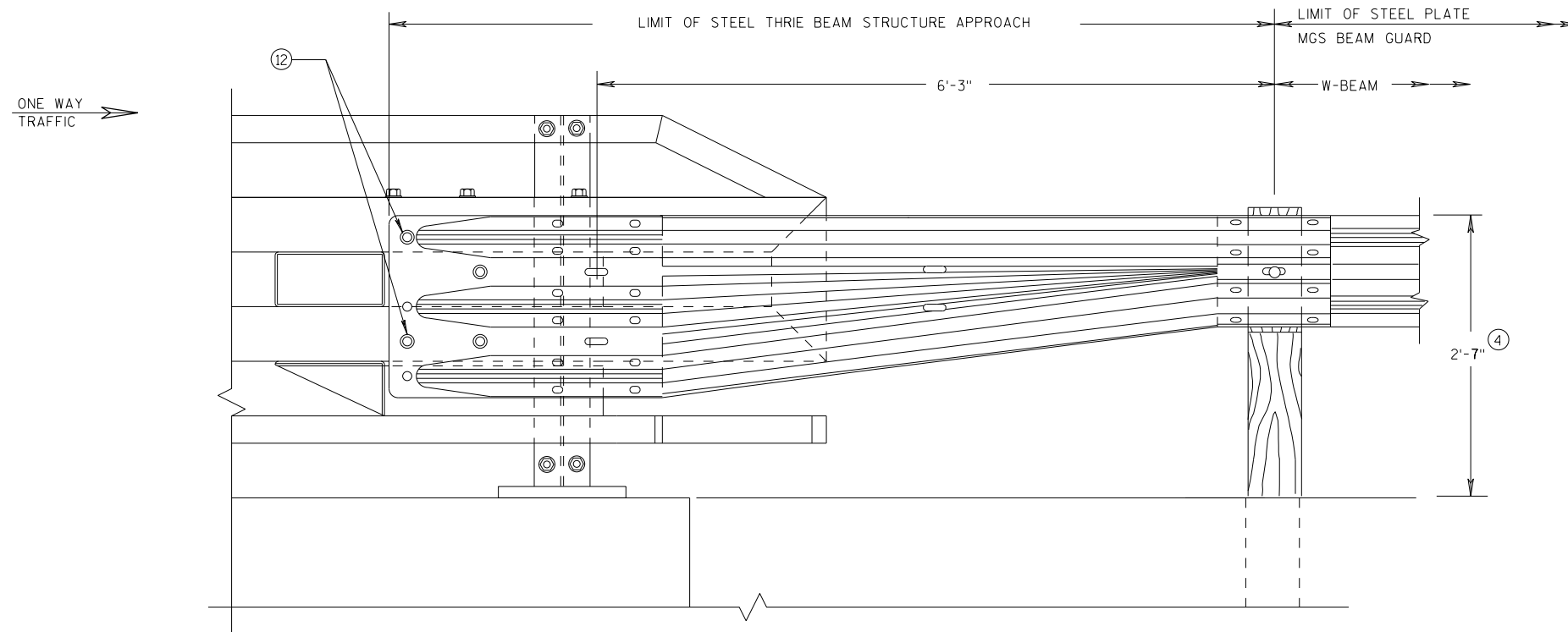
GENERAL NOTES

④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.

FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY3" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY4" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

7/2018

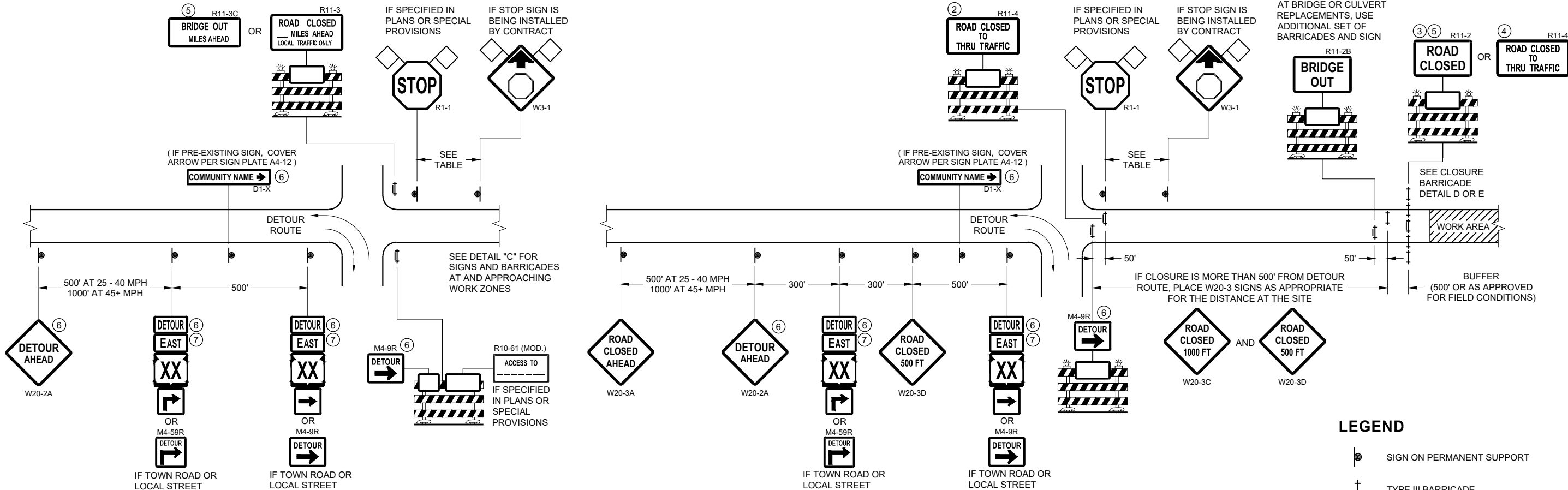
DATE

FHWA

/S/ Rodney Taylor

ROADWAY STANDARDS DEVELOPMENT

UNIT SUPERVISOR



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

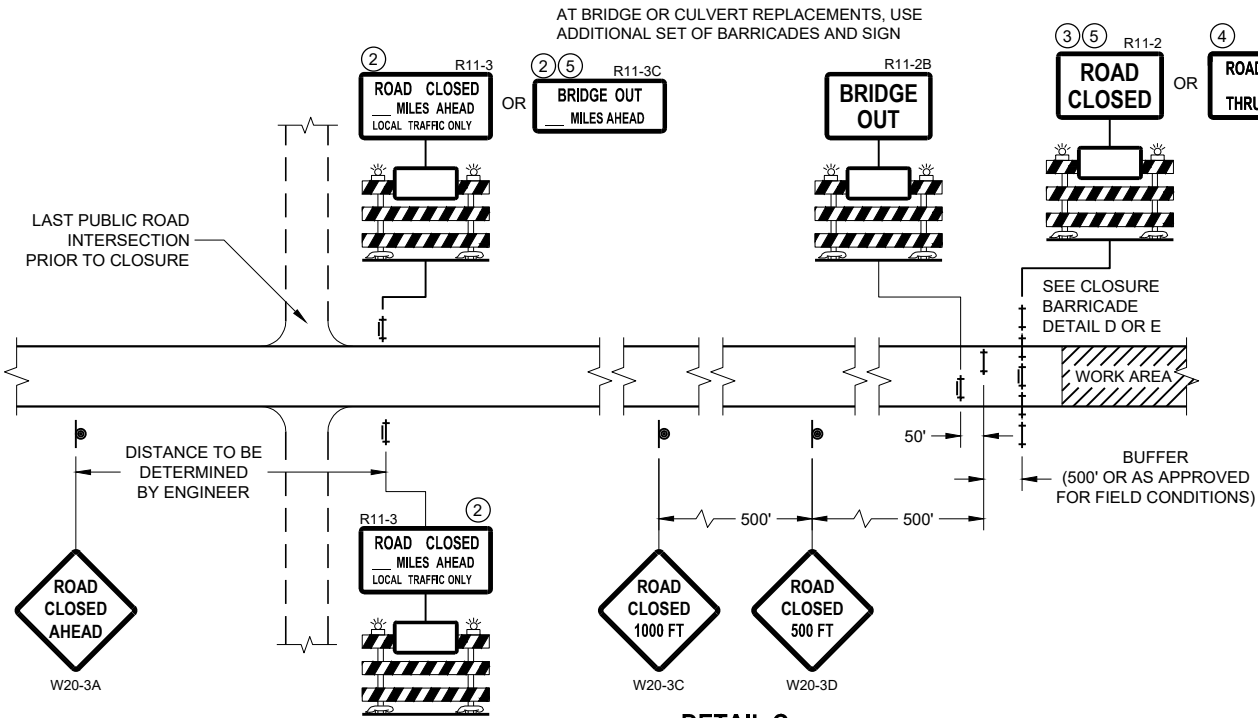
DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--------------------------------------------|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

- M4 - 8
- M3 - X
- M1 - 4
- M1 - 6
- M1 - 5A
- M05 - 1
- M06 - 1

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

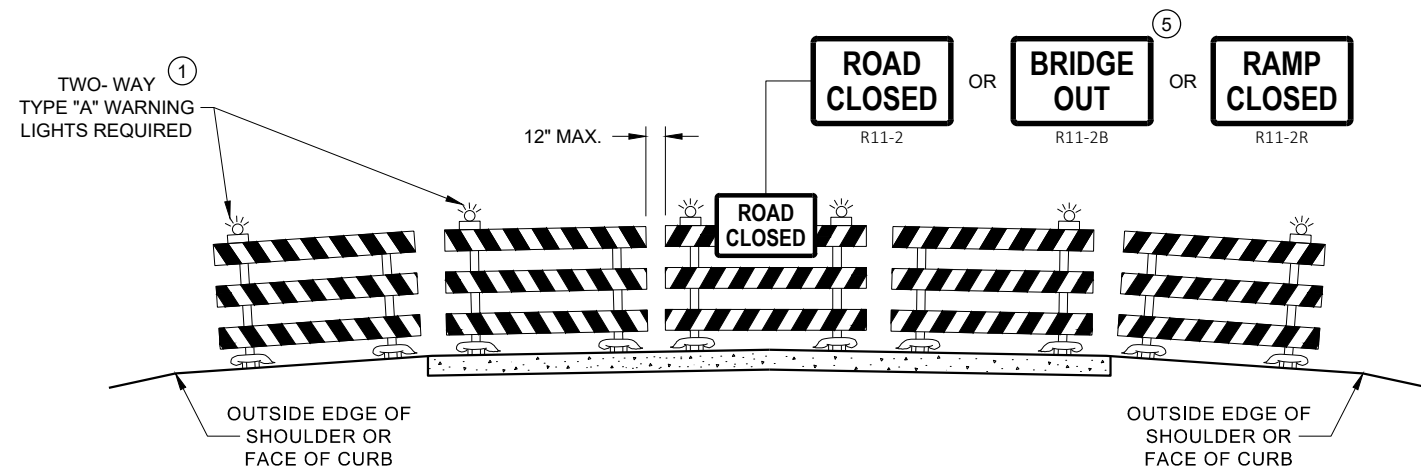


DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

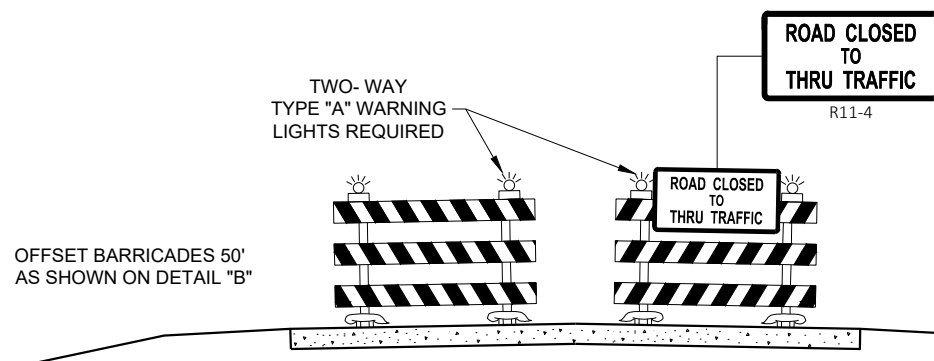
**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

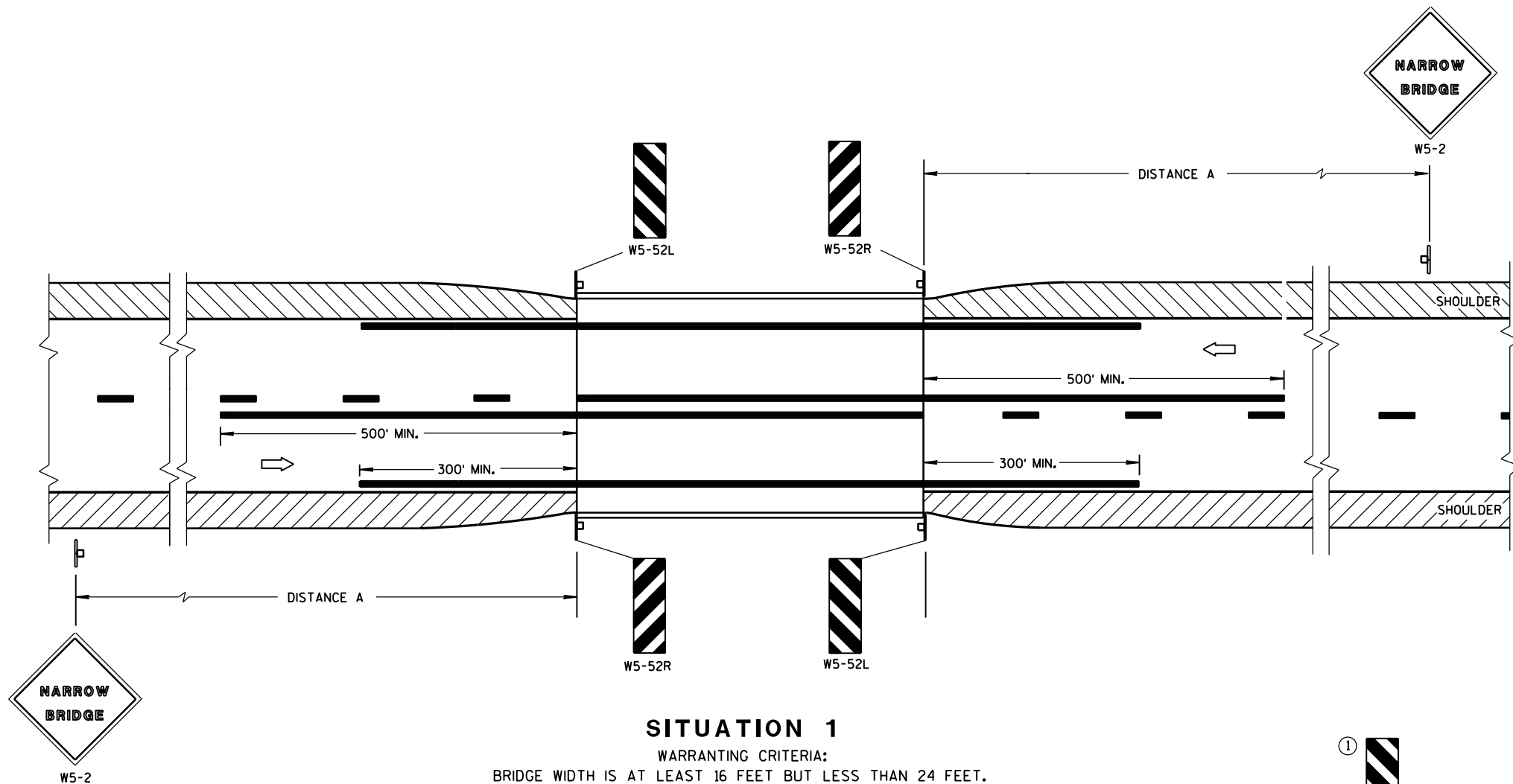
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

| POSTED OR 85th PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 750' |

GENERAL NOTES

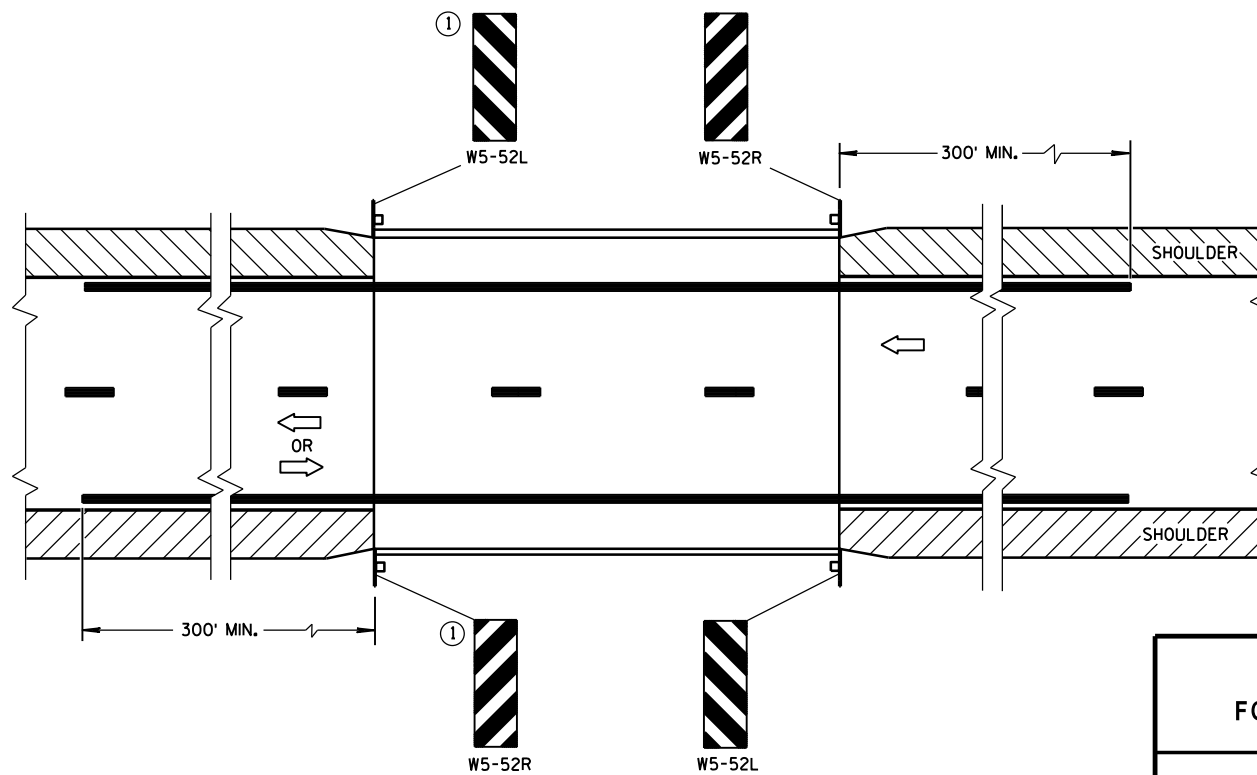
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

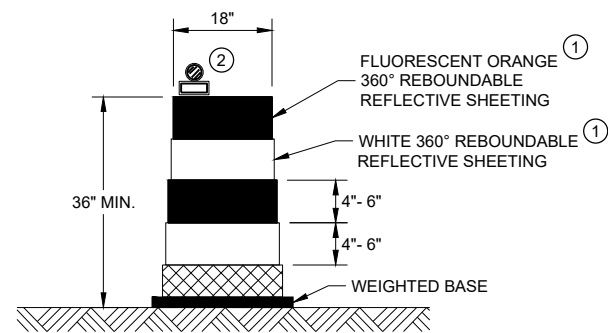
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

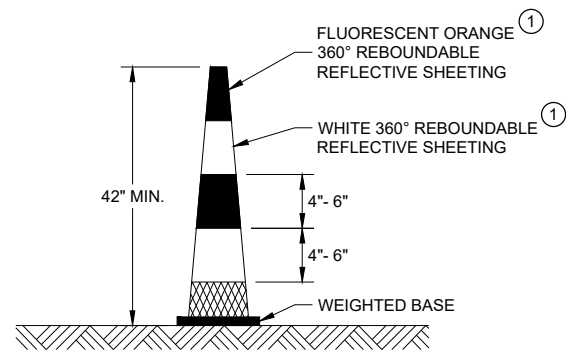
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

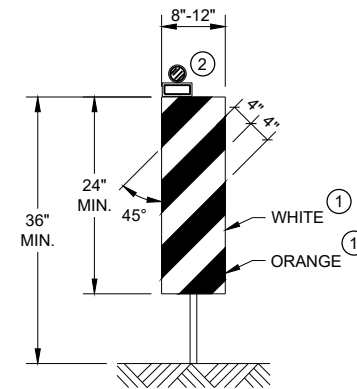


DRUM



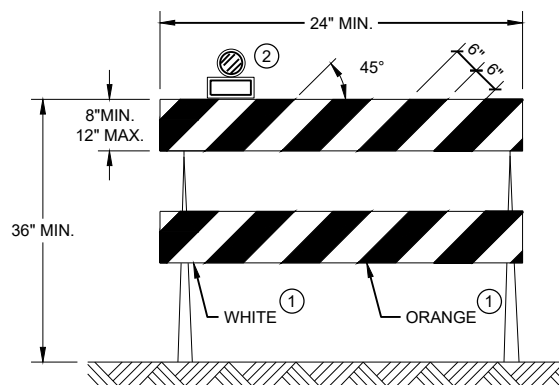
42" CONE

DO NOT USE IN TAPERS
½ SPACING OF DRUMS



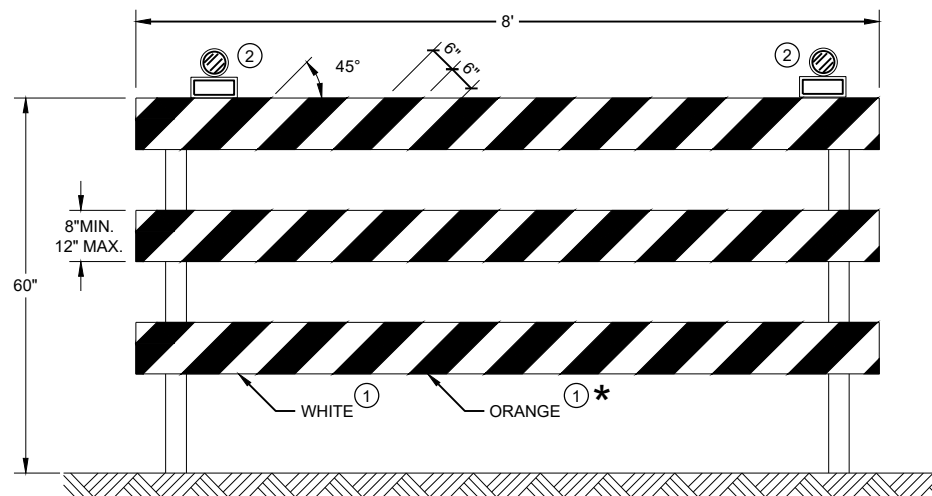
VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE II BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE III BARRICADE

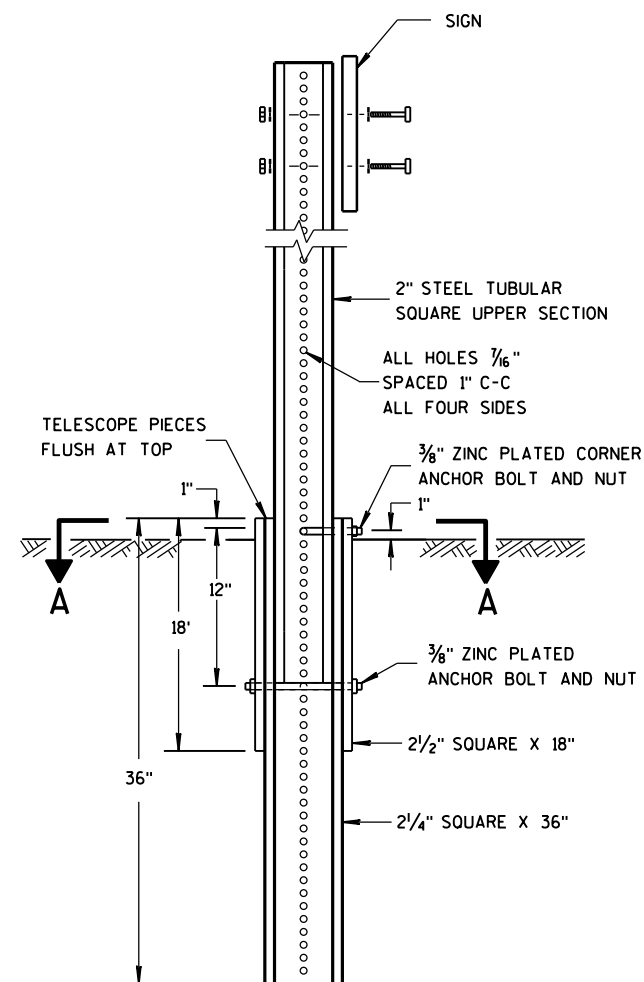
IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

| | |
|----------------------------------------------------------------------------------|------------------------------------------|
| CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED June 2017 DATE | /S/ Andrew Heidtke WORK ZONE ENGINEER |
| FHWA | |

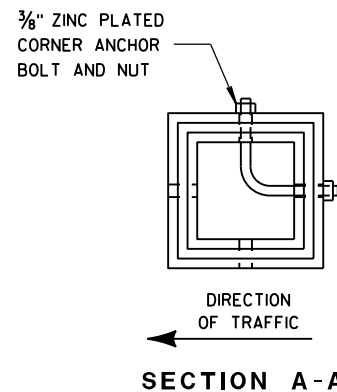


DETAIL OF TUBULAR
STEEL SIGN POST

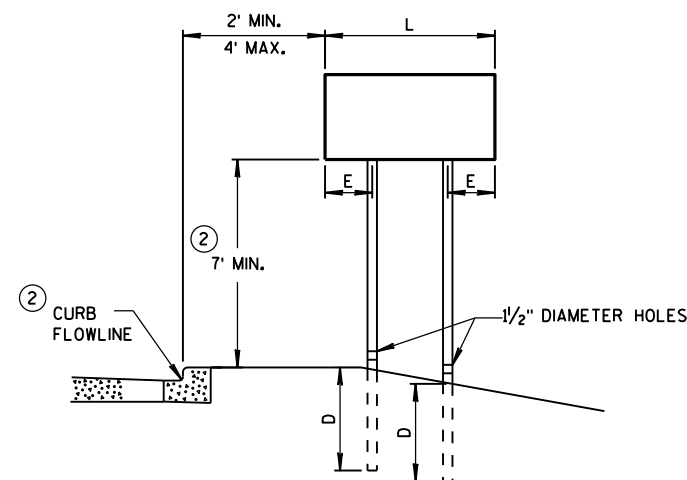
TUBULAR STEEL POSTS

| AREA OF SIGN INSTALLATION (SQ. FT.) | NUMBER OF REQUIRED TUBULAR STEEL POSTS |
|------------------------------------------------|----------------------------------------------|
| 9 OR LESS | 1 |
| GREATER THAN 9 LESS THAN OR EQUAL TO 18 | 2 |
| GREATER THAN 18 LESS THAN OR EQUAL TO 27 | 3 |

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



SECTION A-A

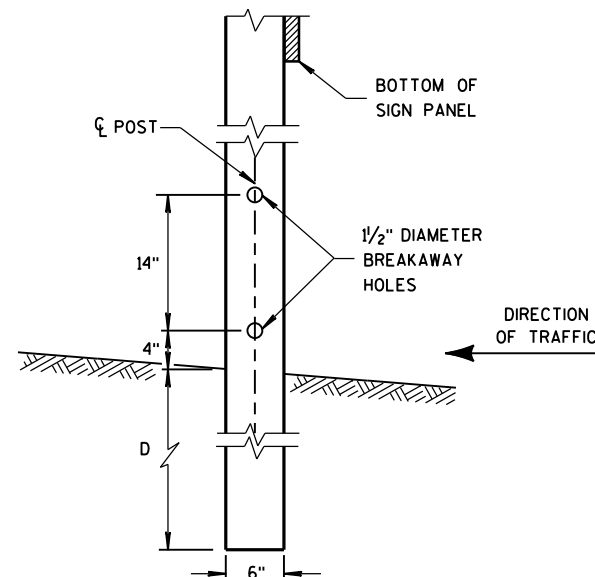


URBAN AREA

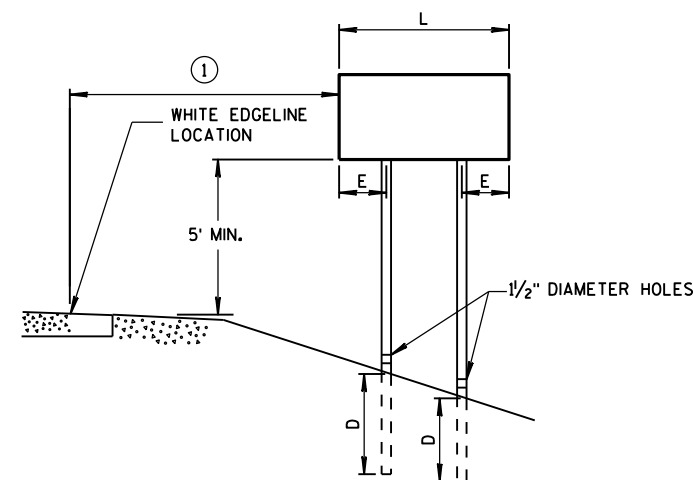
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

| AREA OF SIGN INSTALLATION (SQ. FT.) | D (MIN) |
|-------------------------------------------|------------|
| 20 OR LESS | 4' |
| GREATER THAN 20 | 5' |



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

4 " X 6 " WOOD POST

| POST SPACING REQUIREMENTS | | NUMBER OF WOOD POSTS REQUIRED |
|-----------------------------------------|-----|-------------------------------------|
| L | E | |
| 48" OR LESS AND LESS THAN 20 SQ. FT. | - | 1 |
| LESS THAN 60" | 12" | 2 |
| 60" TO 120" | L/5 | 2 |
| GREATER THAN 120" LESS THAN 168" | 12" | 3 |
| 168" AND GREATER | 12" | 4 |

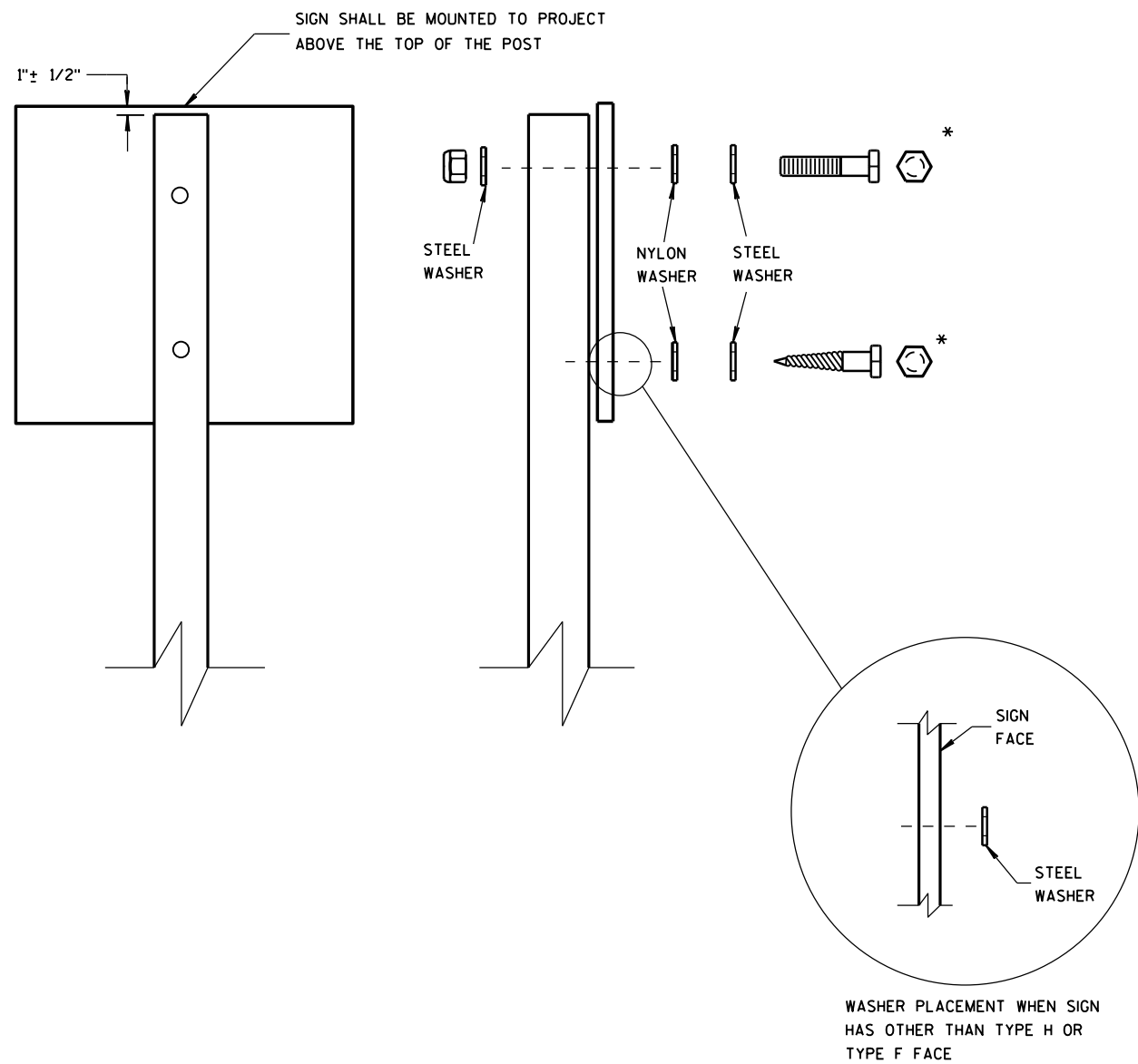
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

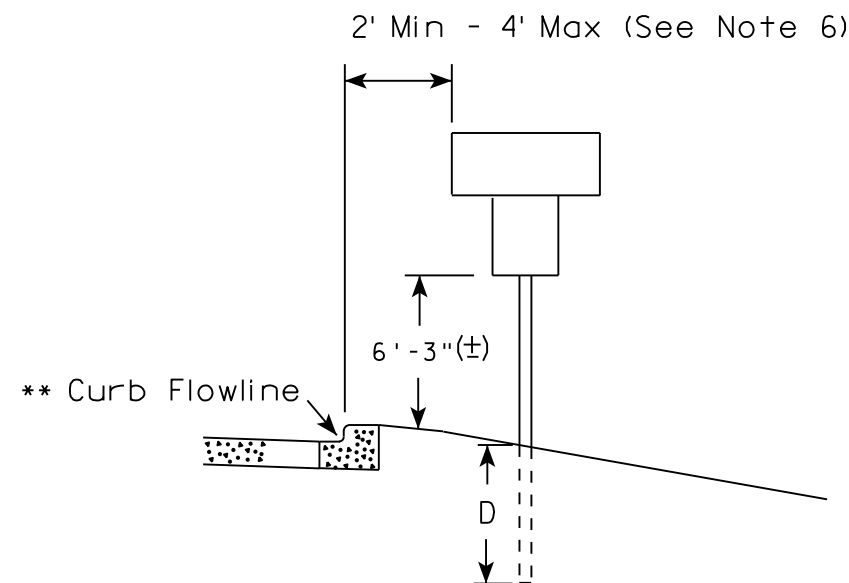
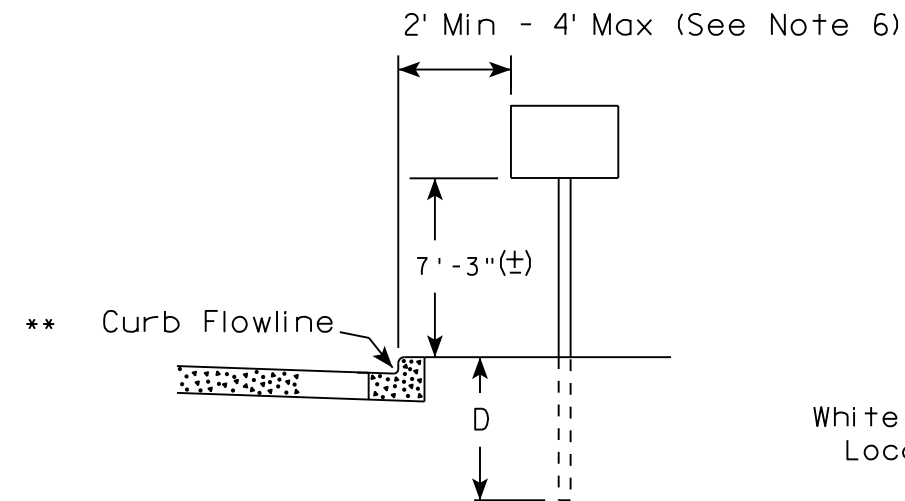
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

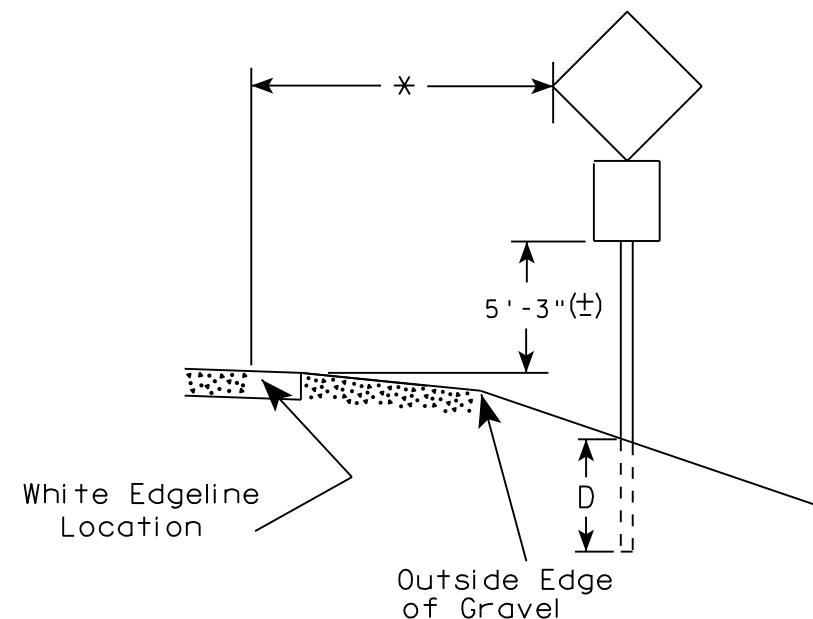
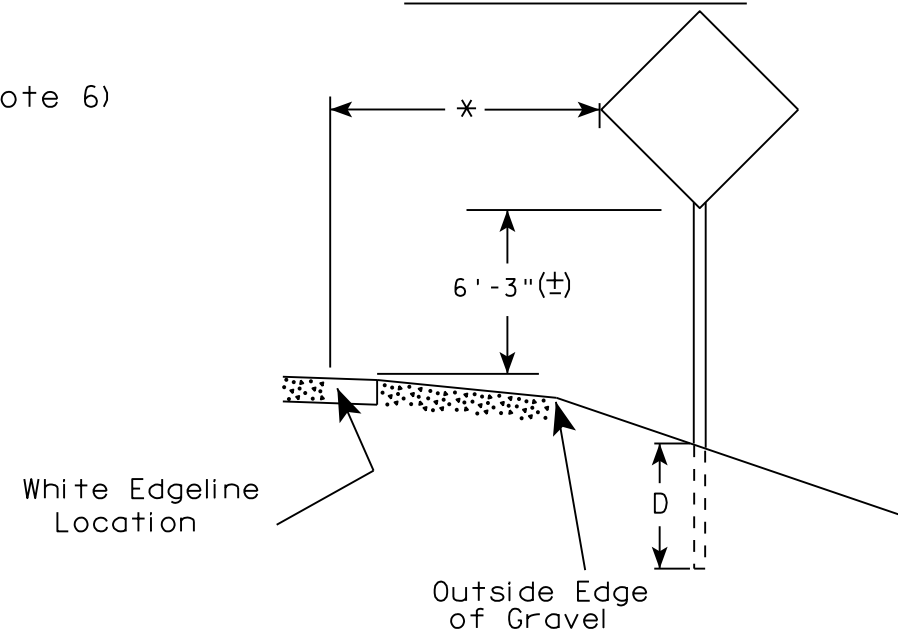
| | |
|----------------------------------------------------|------------------------------------------|
| ATTACHMENT OF SIGNS TO POSTS | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED June 2017 DATE | /S/ Andrew Heidtke WORK ZONE ENGINEER |
| FHWA | |

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq. Ft.) | D (Min) |
|------------------------------------------|--------------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

GENERAL NOTES

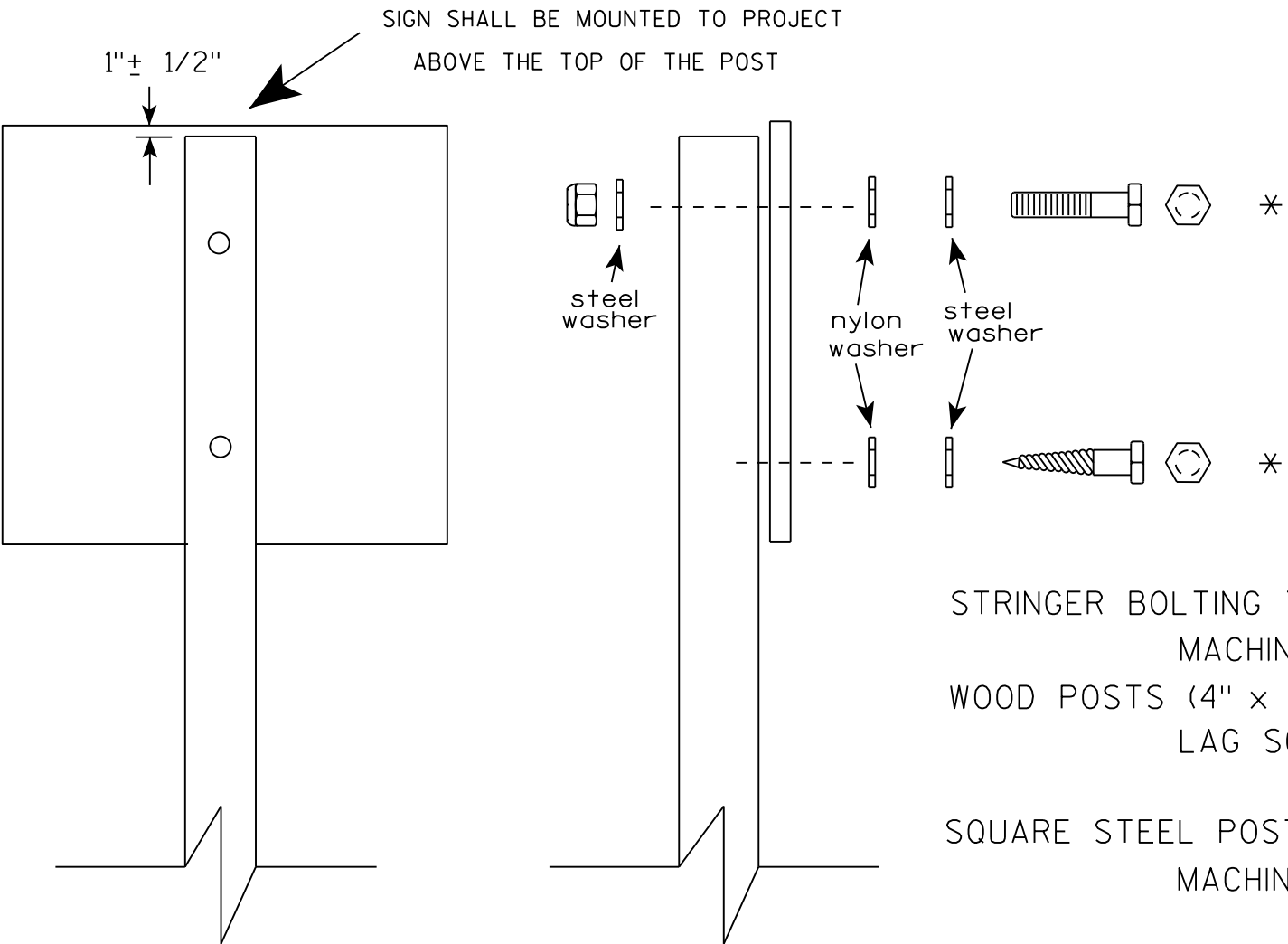
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

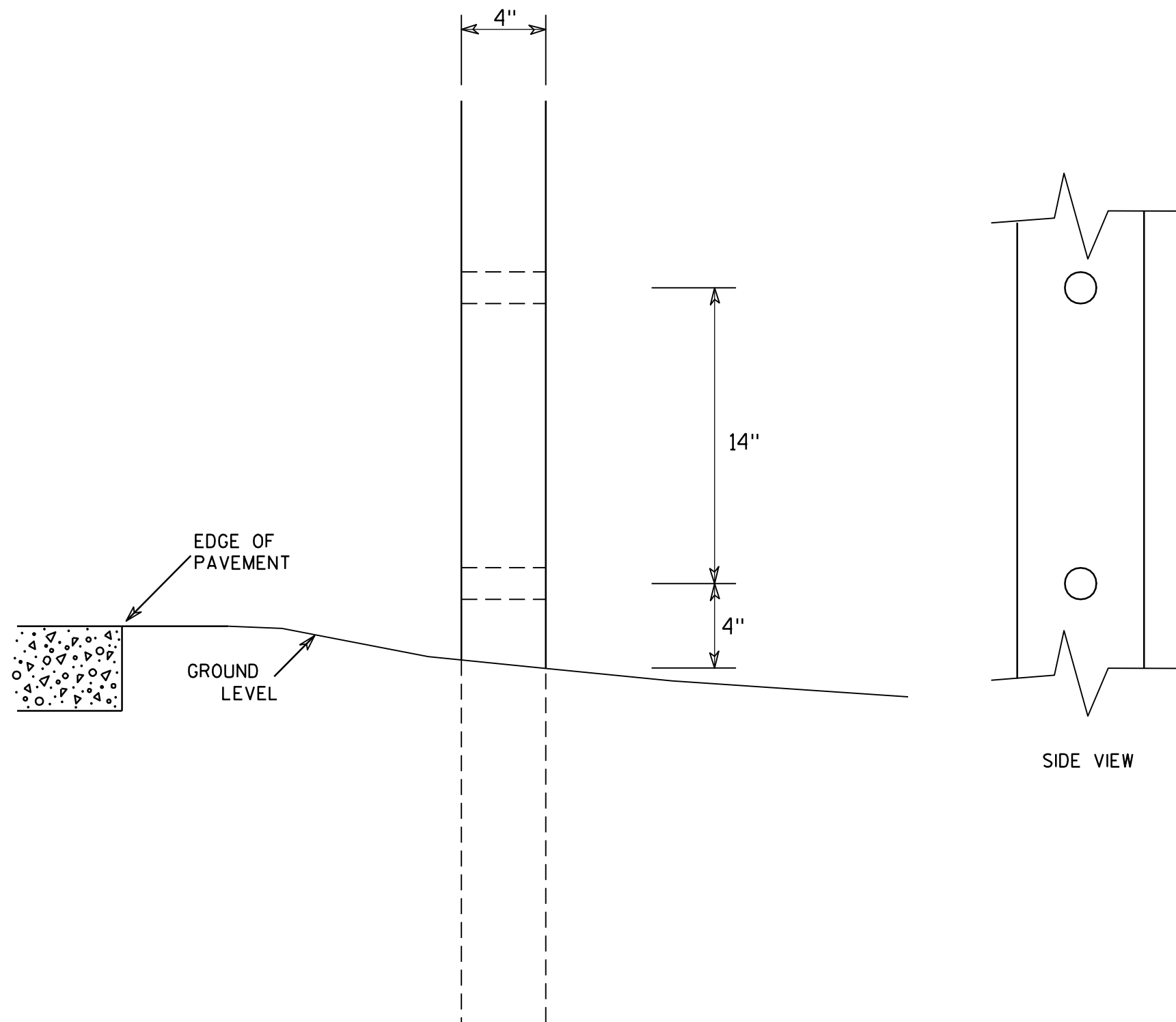
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

| | |
|----------------------------------|-------------------------------------------------------|
| ATTACHMENT OF SIGNS TO POSTS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> For State Traffic Engineer |
| DATE 8/11/16 | PLATE NO. A4-8.8 |

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

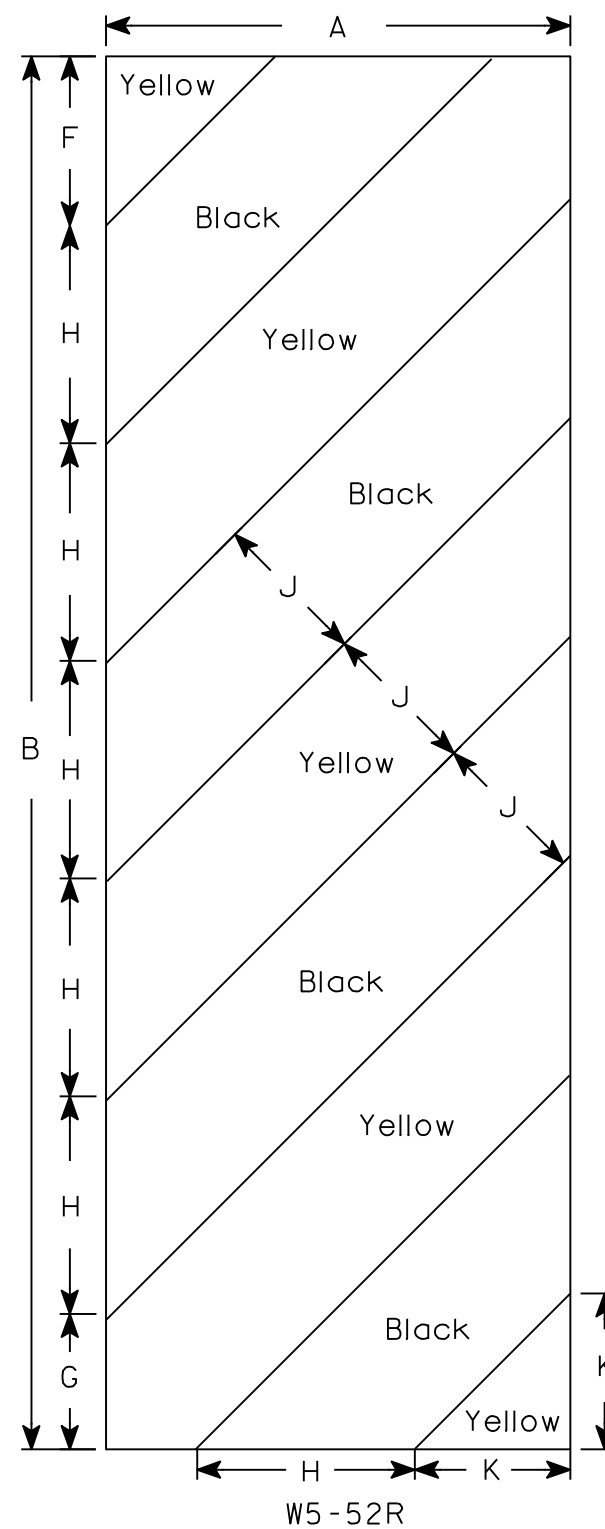
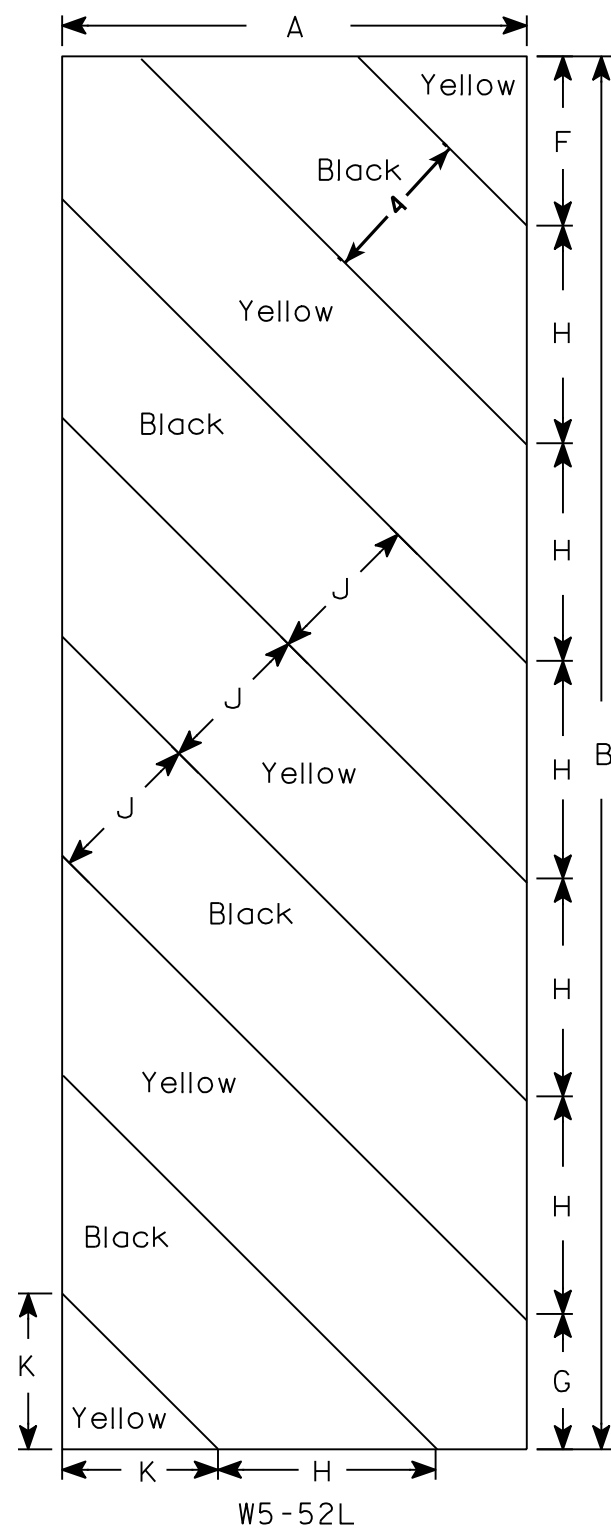
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO:

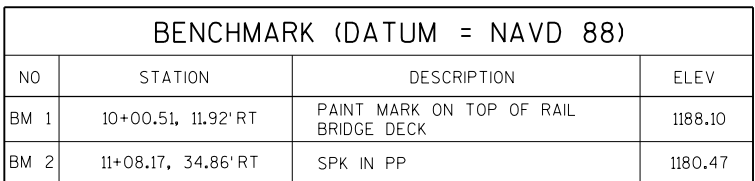
HWY:

COUNTY:

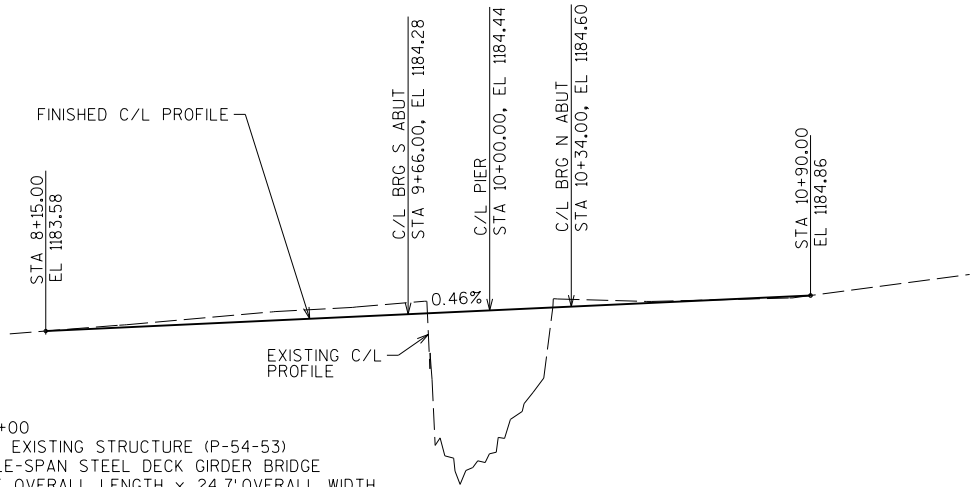
SHEET NO:

E

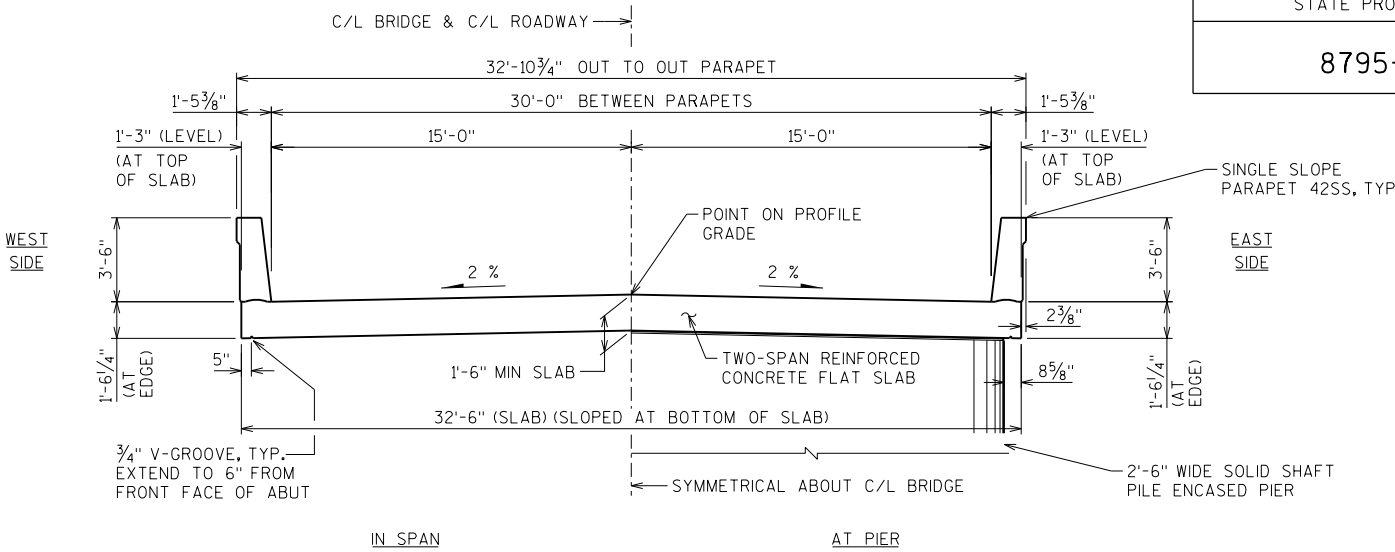
| | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|---------------------------|--------------------|
| | | | |
| NO. | DATE | REVISION | BY |
| <div style="text-align: center;"> SHORT ELLIOTT HENDRICKSON INC.</div> | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| ACCEPTED | <i>William C. Diehn</i> SDR CHIEF STRUCTURES DESIGN ENGINEER | | 08/29/19 DATE |
| STRUCTURE B-54-129 | | | |
| CTH I OVER DEER TAIL CREEK | | | |
| COUNTY RUSK | | TOWN/CITY/VILLAGE GROW | |
| DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS | | | |
| DESIGNED BY CJB | DESIGN CK'D. NCK | DRAWN BY DLF | PLANS CK'D. CJB |
| GENERAL PLAN | | | SHEET 1 OF 10 |
| | | | |



STA 10+00
REMOVE EXISTING STRUCTURE (P-54-53)
A SINGLE-SPAN STEEL DECK GIRDER BRIDGE
52.9-FT OVERALL LENGTH X 24.7' OVERALL WIDTH.



PROFILE GRADE LINE



CROSS SECTION THRU BRIDGE
(LOOKING UPSTATION)

TOTAL ESTIMATED QUANTITIES - B-54-129

| BID ITEM NUMBER | BID ITEMS | UNIT | SOUTH ABUT | NORTH ABUT | PIER | SUPER | TOTALS |
|-----------------|------------------------------------------------------------------------|------|------------|------------|------|--------|-----------|
| 203.0600.S | REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00 | LS | - | - | - | - | 1 |
| 206.1000 | EXCAVATION FOR STRUCTURES BRIDGES B-54-129 | LS | - | - | - | - | 1 |
| 206.5000 | COFFERDAMS B-54-129 | LS | - | - | - | - | 1 |
| ① 210.1500 | BACKFILL STRUCTURE TYPE A | TON | 120 | 120 | - | - | 240 |
| ⑤ 502.0100 | CONCRETE MASONRY BRIDGES | CY | 33 | 33 | 35 | 152 | 253 |
| ③ 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | - | - | - | 235 | 235 |
| ④ 502.3210 | PIGMENTED SURFACE SEALER | SY | - | - | - | 90 | 90 |
| 505.0400 | BAR STEEL REINFORCEMENT HS STRUCTURES | LB | 2075 | 2075 | 1745 | - | 5895 |
| ⑤ 505.0600 | BAR STEEL REINFORCEMENT HS COATED STRUCTURES | LB | 1980 | 1980 | 60 | 32,510 | 36,530 |
| 516.0500 | RUBBERIZED MEMBRANE WATERPROOFING | SY | 10 | 10 | - | - | 20 |
| 550.0500 | PILE POINTS | EACH | 5 | 5 | 8 | - | 18 |
| 550.2104 | PILING CIP CONCRETE 10 3/4 X 0.25-INCH | LF | 150 | 125 | - | - | 275 |
| 550.2124 | PILING CIP CONCRETE 12 3/4 X 0.25-INCH | LF | - | - | 280 | - | 280 |
| 606.0300 | RIPRAP HEAVY | CY | 115 | 175 | - | - | 290 |
| ② 612.0406 | PIPE UNDERDRAIN WRAPPED 6-INCH | LF | 110 | 110 | - | - | 220 |
| 614.0150 | ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD | EACH | - | - | - | 4 | 4 |
| 645.0111 | GEOTEXTILE TYPE DF SCHEDULE A | SY | 30 | 30 | - | - | 60 |
| 645.0120 | GEOTEXTILE TYPE HR | SY | 200 | 200 | - | - | 400 |
| | | | | | | | |
| | NON-BID ITEMS | | | | | | |
| | FILLER | SIZE | — | — | — | — | 1/2 & 3/4 |
| | NAMEPLATE | EACH | 1 | — | — | — | 1 |

- ① A FACTOR OF 2.0 WAS USED TO CONVERT CU YDS TO TONS.
- ② INCLUDES RODENT SHIELD FOR PIPE UNDERDRAIN PER SDD 8F6-4.
- ③ FURNISH AND APPLY A PROTECTIVE SURFACE FINISH TREATMENT TO THE ENTIRE TOP OF THE BRIDGE DECK.
- ④ APPLY PIGMENTED SURFACE SEALER TO THE INSIDE FACES, ENDS, AND TOP OF THE CONCRETE PARAPETS PER THE STANDARD SPECIFICATIONS AND THE SUPERSTRUCTURE DETAILS SHEET.
- ⑤ INCLUDES ITEMS FOR 42SS PARAPETS. ABUTMENTS INCLUDE REINFORCEMENT AND CONCRETE.

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- FOR EXISTING STRUCTURE SEE PROFILE GRADE LINE THIS SHEET.
- REFER TO ROADWAY DRAWINGS FOR EXISTING UTILITY LOCATIONS.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
- THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
- SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENTS DETAILS.
- SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-ASPHALTIC JOINT SEALER (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
- THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES BRIDGES B-54-129 SHALL BE THE EXISTING GROUNDLINE.
- EXCAVATION BELOW THE ABUTMENTS AND ABUTMENTS BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
- THE QUANTITY FOR BACKFILL STRUCTURE TYPE A IS CALCULATED BASED ON THE BACKFILL STRUCTURE LIMITS DETAILS SHOWN ON SHEET 10.
- BACKFILL STRUCTURE BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- AT THE BACKFACE OF ABUTMENTS ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.
- JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF AASHTO DESIGNATION M153 TYPE 1, 2, OR 3 OR AASHTO DESIGNATION M213.
- APPLY A PROTECTIVE SURFACE TREATMENT PER THE STANDARD SPECIFICATIONS AND THE SUPERSTRUCTURE DETAILS SHEET.

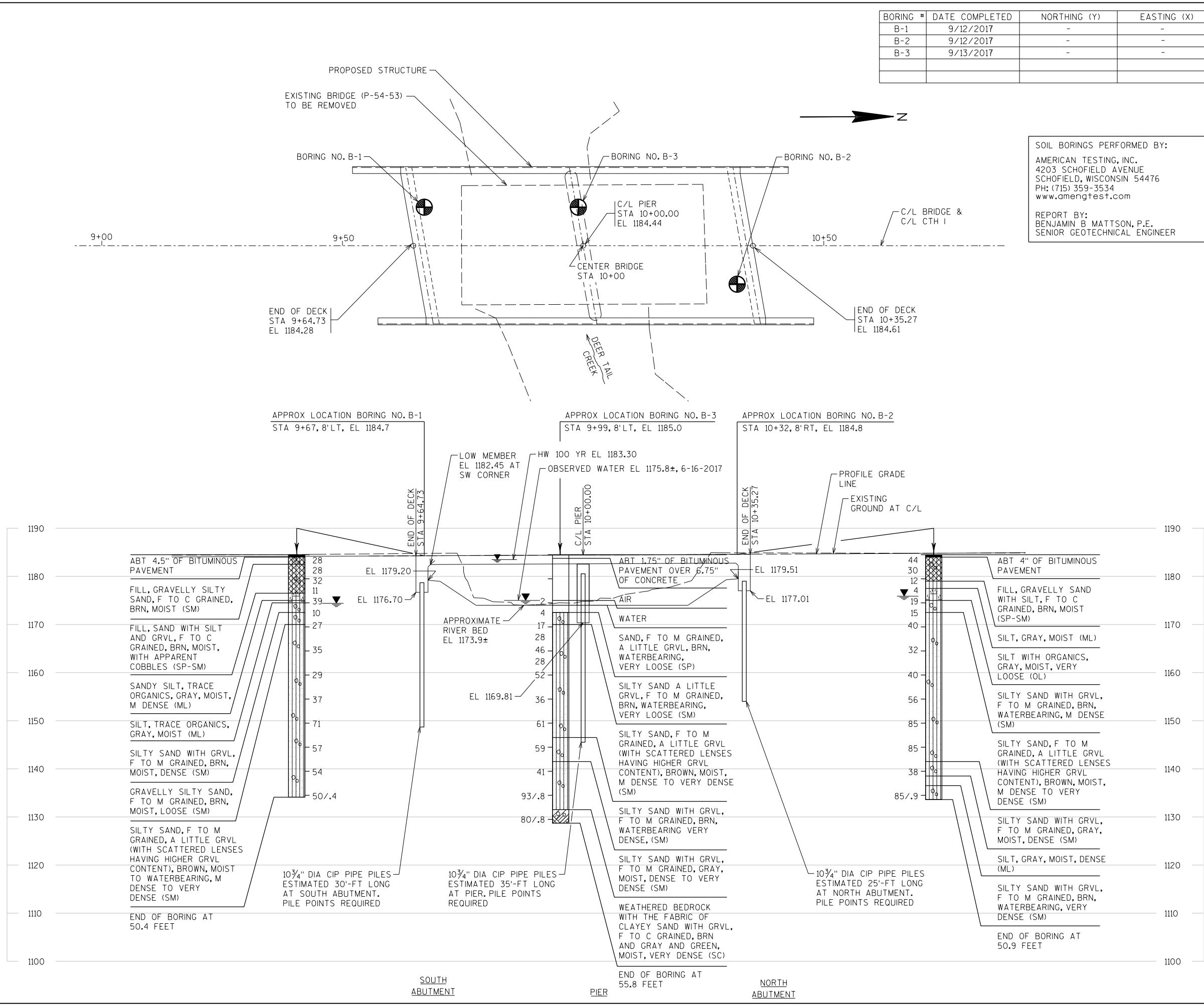
| | | | |
|----------------------------------------------------|------|---------------|-----------------|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-129 | | | |
| DRAWN BY | | DLF | PLANS CK'D. CJB |
| CROSS SECTION AND QUANTITIES | | SHEET 2 OF 10 | |
| | | | |

PLOT TIME: 4/11/28 PM

PLOT DATE: 5/28/2019

FILE NAME : S:\PT\RYRUCKH\42302\5-final-dsgn\51-drawings\20-Struct\brldge\b54129b1.dgn

8



| BORING # | DATE COMPLETED | NORTHING (Y) | EASTING (X) |
|----------|----------------|--------------|-------------|
| B-1 | 9/12/2017 | - | - |
| B-2 | 9/12/2017 | - | - |
| B-3 | 9/13/2017 | - | - |
| | | | |

SOIL BORINGS PERFORMED BY:
AMERICAN TESTING, INC.
4203 SCHOFIELD AVENUE
SCHOFIELD, WISCONSIN 54476
PH: (715) 359-3534
www.amengtest.com

REPORT BY:
BENJAMIN B. MATTSON, P.E.
SENIOR GEOTECHNICAL ENGINEER

STATE PROJECT NUMBER

8795-00-70

MATERIAL SYMBOLS

ASPHALT

CONCRETE

SAND

BOULDERS OR COBBLES

SHALE

TOPSOIL

FILL

CLAY

LIMESTONE

SANDSTONE

PEAT

GRAVEL

SILT

BEDROCK (UNKNOWN)

IGNEOUS/META

LEGEND OF BORING

APPROXIMATE BORING LOCATION

BORING # EL STA. OFFSET

ST

(1) 0.25

(2) 17

F-C COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29'

REC=80%, ROD=72%

UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

AT TIME OF DRILLING

END OF DRILLING

AFTER DRILLING

ABBREVIATIONS

F-FINE

M-MEDIUM

C-COARSE

ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.

DATE

REVISION

BY

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

STRUCTURE

B-54-129

DRAWN BY

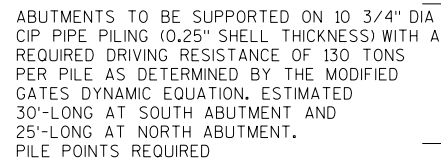
DLF

PLANS CK'D.

CJB

SUBSURFACE EXPLORATION

SHEET 3 OF 10



ALL HORIZ BARS TO BE A604 UNLESS OTHERWISE SHOWN OF NOTED

* DIMENSION IS TAKEN
NORMAL TO C/L
SUBSTRUCTURE UNITS.

① SEAL ALL EXPOSED HORIZ. AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-ASPHALTIC JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE). FILLER INCLUDED IN WING LENGTH.

- ⑪ ATTACH RODENT SHIELD AT END OF PIPE UNDERDRAIN,
FOR RODENT SHIELD DETAIL SEE SHEET 10.

○ INDICATES WING NUMBER.

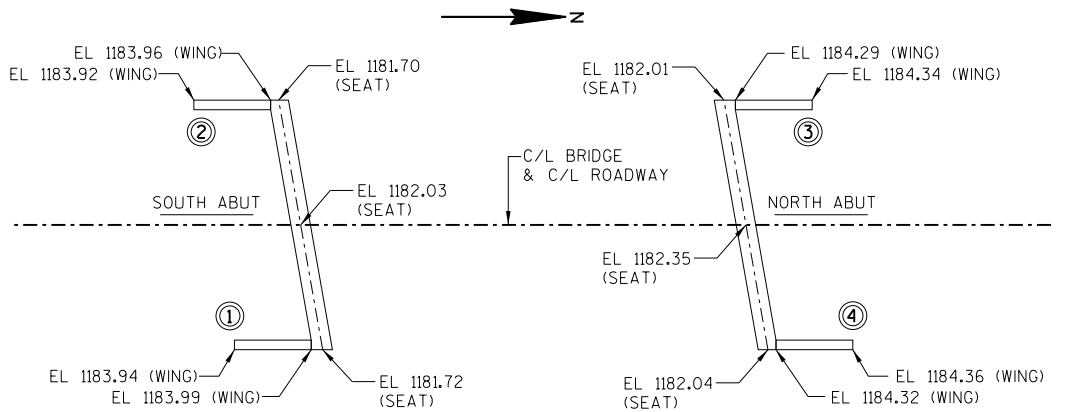
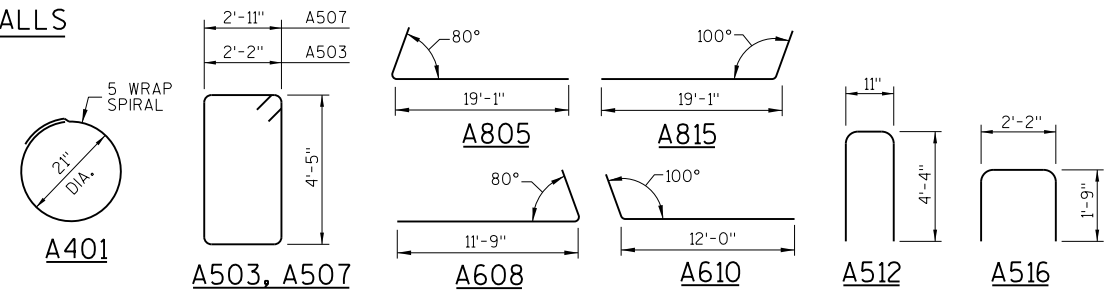
FF = FRONT FACE
BF = BACK FACE
EF = EACH FACE

| | | | |
|----------------------------------------------------|------|---------------|-----|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-129 | | | |
| | | DRAWN BY | DLF |
| | | PLANS C'D. | CJB |
| ABUTMENT DETAILS | | SHEET 4 OF 10 | |
| | | | |

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT.

* NO. REQ'D. IS FOR 2 ABUTMENTS. DIVIDE BY 2 FOR EACH ABUTMENT.

| BILL OF BARS | | | | | BOTH ABUTMENTS | |
|--------------|------|--------------|----------------|------------|----------------|---------------------------|
| BAR MARK | COAT | NO. * REQ'D. | LENGTH (FT-IN) | BAR SERIES | BENT | LOCATION |
| A401 | | 10 | 28 - 0 | | X | BODY AT PILES |
| A402 | | 20 | 2 - 3 | | | BODY AT PILES |
| A503 | | 84 | 13 - 9 | | X | BODY STIRRUPS |
| A604 | | 22 | 32 - 7 | | | BODY HORIZ |
| A805 | | 14 | 20 - 3 | | X | BODY HORIZ BF |
| A506 | X | 64 | 2 - 0 | | | BODY DOWELS |
| A507 | X | 44 | 15 - 3 | | X | WING STIRRUPS |
| A608 | X | 16 | 13 - 0 | | X | WING HORIZ BF 1 & 3 & TOP |
| A509 | X | 12 | 12 - 4 | | | WING HORIZ FF 1 & 3 |
| A610 | X | 16 | 13 - 3 | | X | WING HORIZ BF 2 & 4 & TOP |
| A511 | X | 12 | 11 - 11 | | | WING HORIZ FF 2 & 4 |
| A512 | X | 56 | 9 - 4 | | X | WING VERT |
| A413 | X | 20 | 9 - 7 | | | WING HORIZ EF |
| A614 | X | 8 | 9 - 7 | | | WING HORIZ EF TOP |
| A815 | | 14 | 20 - 4 | | X | BODY HORIZ BF |
| A516 | | 10 | 5 - 5 | | X | BODY TOP ABUT REINF |
| A417 | | 8 | 6 - 0 | | | BODY TOP ABUT REINF |
| A418 | | 16 | 4 - 7 | | | BODY VERT ABUT ENDS |



☆ ELEVATIONS GIVEN AT THESE POINTS



SEE ABUTMENT NOTES ON SHEET 4 ().

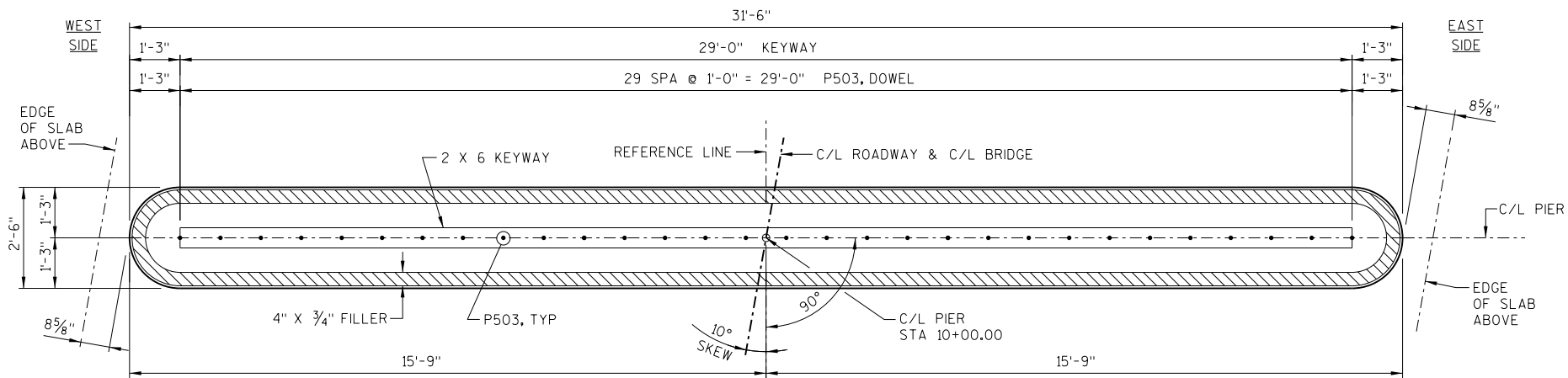
S ABUT = SOUTH ABUTMENT
N ABUT = NORTH ABUTMENT

FF = FRONT FACE
BF = BACK FACE
EF = EACH FACE

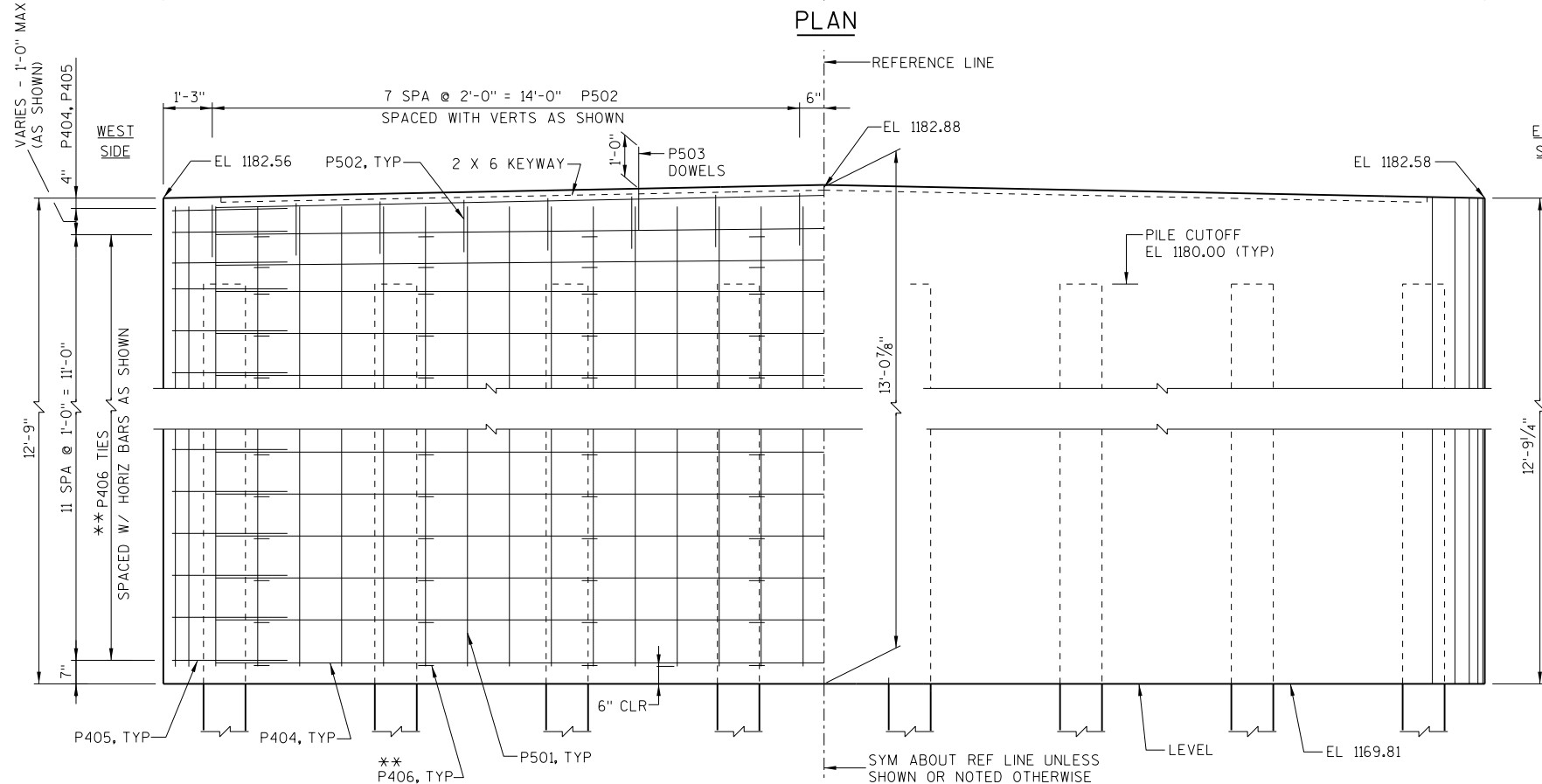
☆ ELEV GIVEN AT THIS PT.

○ INDICATES WING NUMBER.

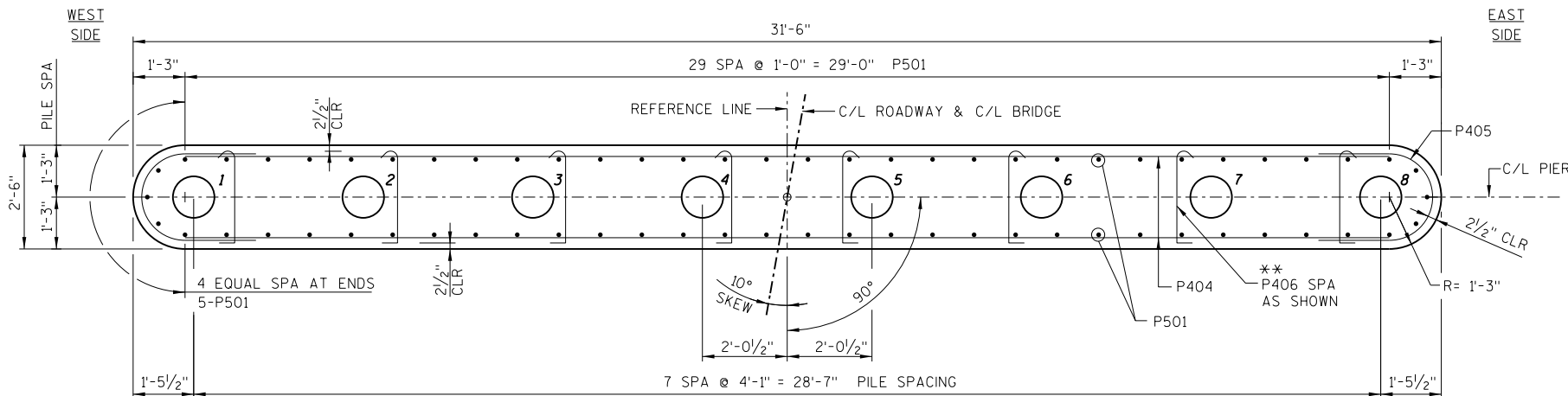
| | | | |
|----------------------------------------------------|------|---------------|--------------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-129 | | | |
| DRAWN BY | | DLF | PLANS CK'D. CJB |
| ABUTMENT DETAILS | | SHEET 5 OF 10 | |
| | | | |



PLAN



ELEVATION
LOOKING UP STATION



FOOTING LAYOUT



* DIMENSION IS TAKEN NORMAL TO C/L SUBSTRUCTURE UNITS.

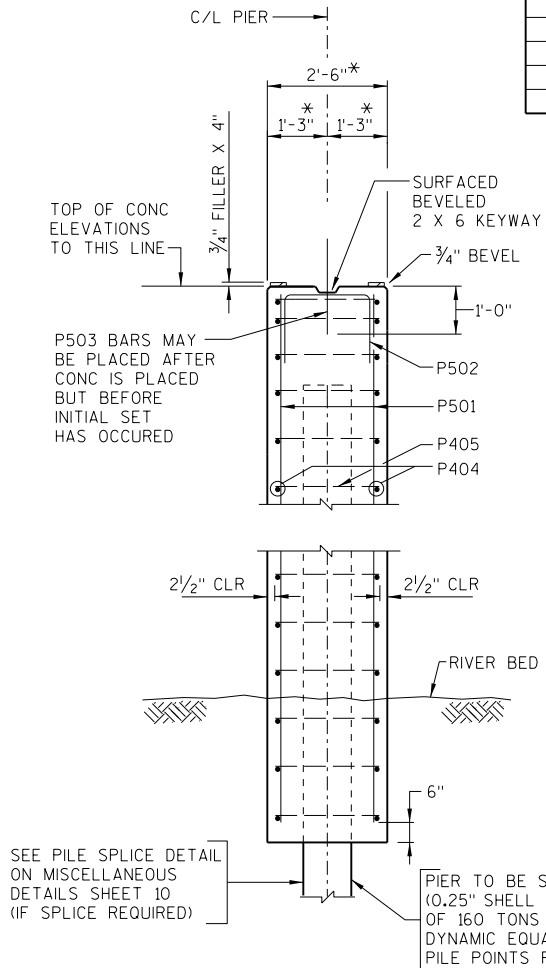
** PLACE ADJACENT TO EACH PILE ONLY

FF = FRONT FACE
BF = BACK FACE
EF = EACH FACE

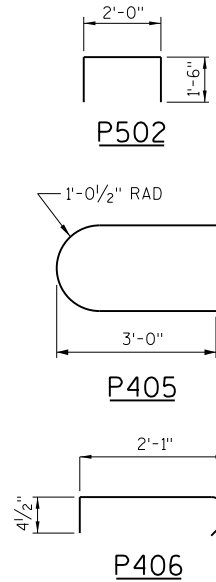
NOTE: THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE ENGLISH BAR DIAMETER SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT.

| BILL OF BARS | | | | | | PIER |
|--------------|------|------------|------------------|------------|------|-------------|
| BAR MARK | COAT | NO. REQ'D. | LENGTH (FT - IN) | BAR SERIES | BENT | LOCATION |
| P501 | | 66 | 12 - 0 | | | SHAFT VERT |
| P502 | | 16 | 4 - 9 | | X | CAP TIE |
| P503 | X | 30 | 2 - 0 | | | DOWEL |
| P404 | | 26 | 29 - 0 | | | SHAFT HORIZ |
| P405 | | 26 | 7 - 4 | | X | SHAFT TIE |
| P406 | | 104 | 3 - 0 | | X | SHAFT TIE |



TYPICAL SECTION THRU PIER



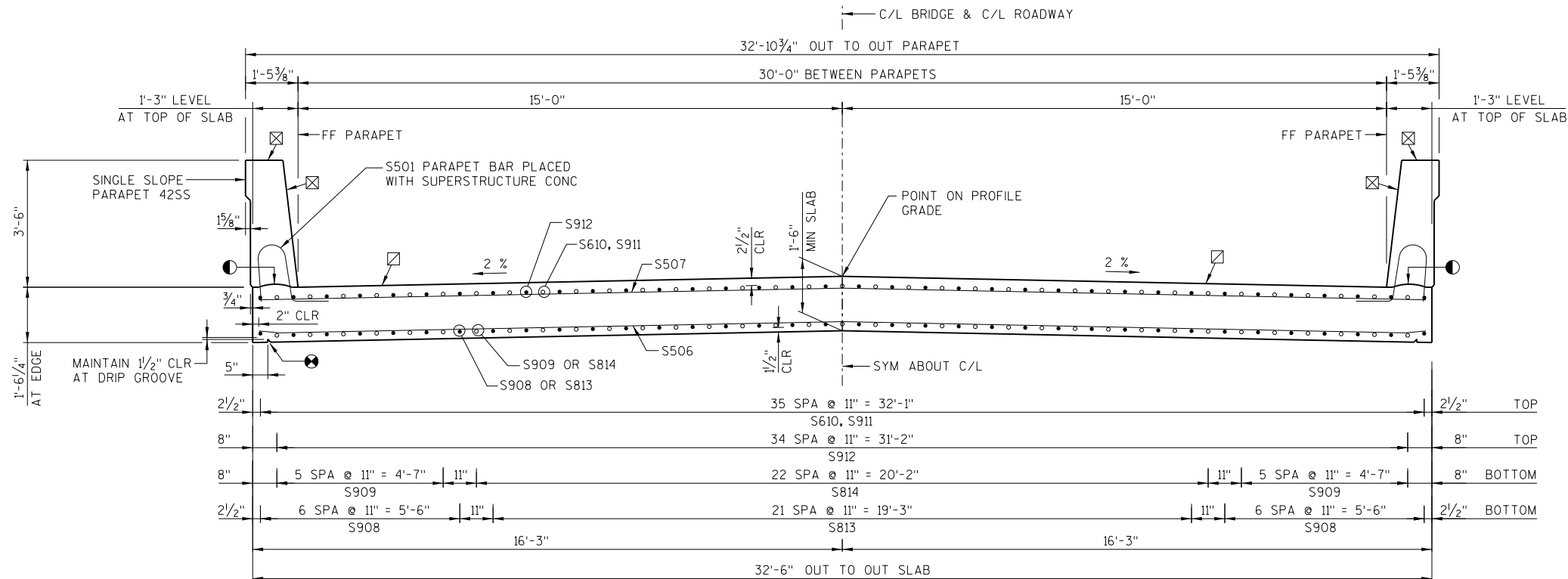
| NO. | DATE | REVISION | BY |
|----------------------------------------------------|------|----------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-129 | | | |
| DRAWN BY | | DLF | PLANS CK'D. CJB |
| PIER DETAILS | | | SHEET 6 OF 10 |

PLOT TIME: 4:44:29 PM

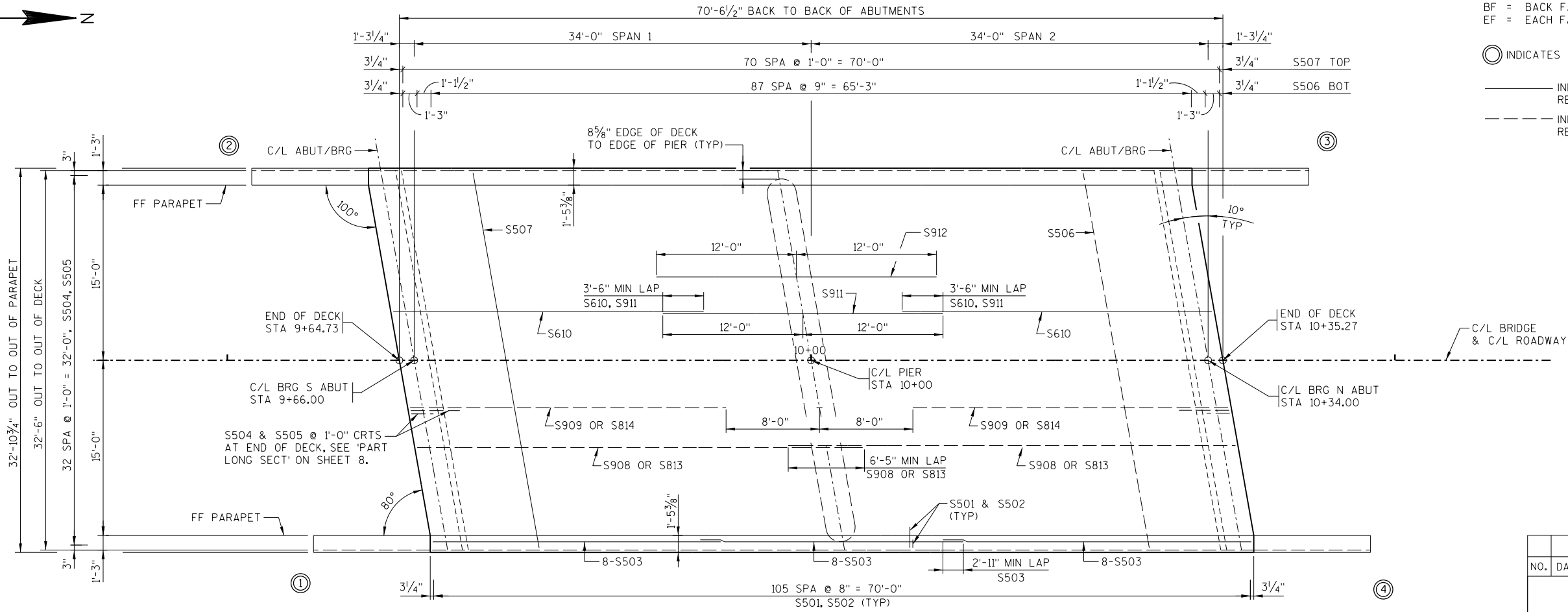
PLOT DATE: 5/28/2019

FILE NAME : S:\PT\VR\BUCKH\42302\5-final-dsgn\51-struct\br\lodge\54\29sl.dgn

8



TRANSVERSE SECTION



DECK PLAN

*ELEVATIONS AT EDGE ARE TAKEN AT FRONT FACE OF PARAPET AS THE SLAB IS LEVEL ACROSS PARAPET.

FINAL TOP OF DECK ELEVATIONS

| | SPAN 1 | | | | | | | | | | SPAN 2 | | | | | | | | | | N ABUT |
|---------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| | S ABUT | .1 | .2 | .3 | .4 | .5 | .6 | .7 | .8 | .9 | PIER | .1 | .2 | .3 | .4 | .5 | .6 | .7 | .8 | .9 | |
| WEST EDGE OF DECK ✕ | 1183.97 | 1183.98 | 1184.00 | 1184.01 | 1184.03 | 1184.05 | 1184.06 | 1184.08 | 1184.09 | 1184.11 | 1184.12 | 1184.14 | 1184.16 | 1184.17 | 1184.19 | 1184.20 | 1184.22 | 1184.23 | 1184.25 | 1184.27 | 1184.28 |
| C/L | 1184.28 | 1184.30 | 1184.31 | 1184.33 | 1184.34 | 1184.36 | 1184.37 | 1184.39 | 1184.41 | 1184.42 | 1184.44 | 1184.45 | 1184.47 | 1184.48 | 1184.50 | 1184.52 | 1184.53 | 1184.55 | 1184.56 | 1184.58 | 1184.60 |
| EAST EDGE OF DECK ✕ | 1183.99 | 1184.01 | 1184.02 | 1184.04 | 1184.06 | 1184.07 | 1184.09 | 1184.10 | 1184.12 | 1184.14 | 1184.15 | 1184.17 | 1184.18 | 1184.20 | 1184.21 | 1184.23 | 1184.25 | 1184.26 | 1184.28 | 1184.29 | 1184.31 |

STATE PROJECT NUMBER

8795-00-70

SUPERSTRUCTURE NOTES:

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

PRIOR TO RELEASING SLAB FLASEWORK, TAKE TOP OF SLAB ELEVATIONS AT C/L ABUTS, C/L PIERS AND 5/10 POINTS TO VERIFY CAMBER, TAKE ELEVATIONS ALONG EDGE LINE AND CROWN OR C/L.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE C/L OF SUBSTRUCTURE UNITS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED ON CONTINUOUS BAR CHAIRS APPROXIMATELY 4'-0" CENTERS.

3/4" V-GROOVE, EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT.

COAT WITH PROTECTIVE SURFACE TREATMENT PER THE STANDARD SPECIFICATIONS. PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE TOP OF DECK PARAPET TO PARAPET.

COAT WITH PIGMENTED SURFACE SEALER PER THE STANDARD SPECIFICATIONS. PIGMENTED SURFACE SEALER TO BE APPLIED TO THE TOP, FRONT FACE AND ENDS OF THE PARAPET 42SS.

CONST. JOINT - STRIKE OFF AS SHOWN

FF = FRONT FACE
BF = BACK FACE
EF = EACH FACE

INDICATES WING NUMBER.

INDICATES TOP BAR STEEL REINFORCEMENT

INDICATES BOTTOM BAR STEEL REINFORCEMENT

| NO. | DATE | REVISION | BY |
|----------------------------------------------------|------|----------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-129 | | | |
| DRAWN BY | | DLF | PLANS CK'D. CJB |
| SUPERSTRUCTURE DETAILS | | | SHEET 7 OF 10 |
| | | | |

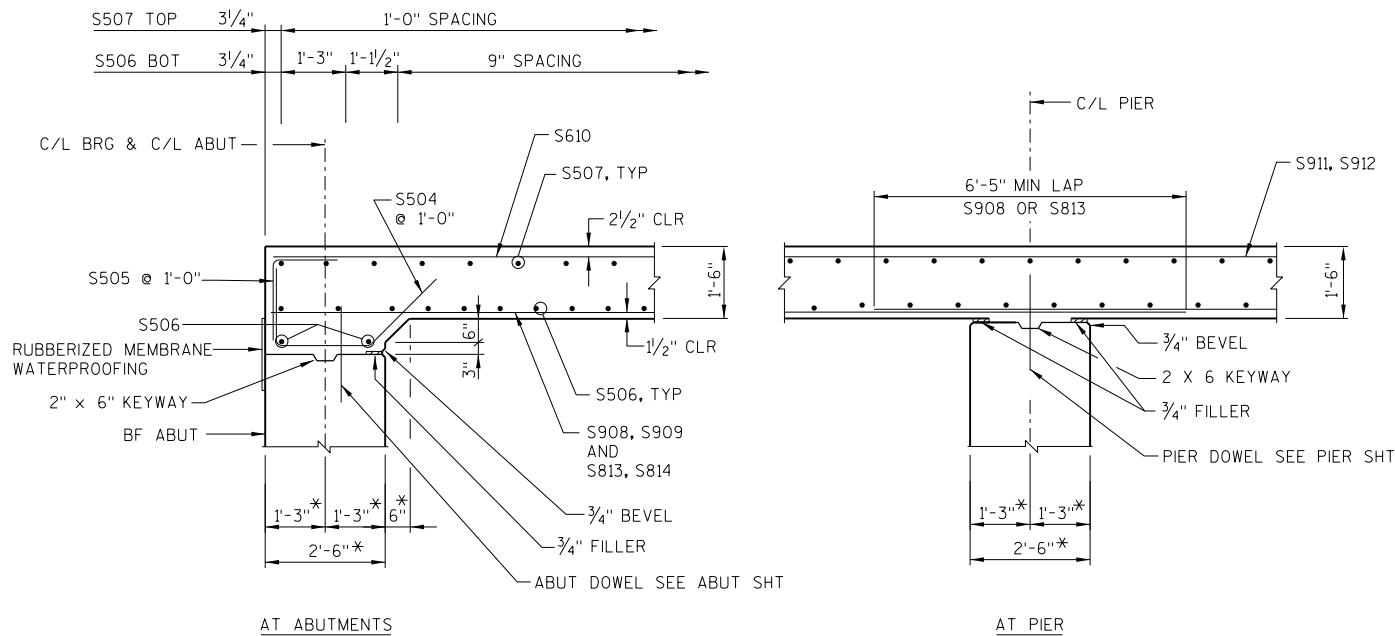
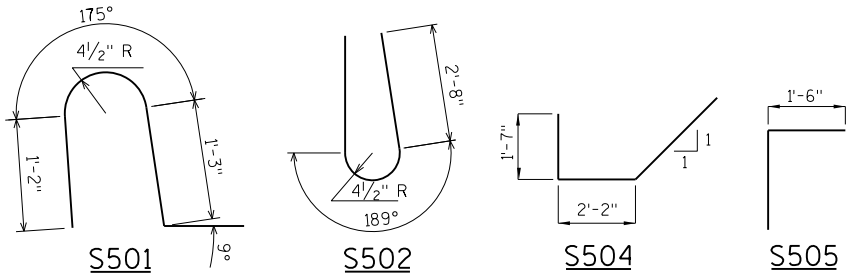
Diagram illustrating the Camber Span (34'-0" SPAN) and the Camber Profile (BOTTOM OF SLAB) across the span. The profile is defined by the following camber values (in feet and inches) at specific points along the span:

| Span Position (ft) | Camber Value (ft) | Camber Value (in) |
|--------------------|-------------------|-------------------|
| 0 | 0.0 | 0 |
| 3 1/6 | 0.1 | 1 1/4 |
| 3 3/8 | 0.2 | 2 1/2 |
| 1 1/2 | 0.3 | 3 1/2 |
| 1 1/2 | 0.4 | 4 1/2 |
| 1 1/2 | 0.5 | 5 1/2 |
| 7 1/6 | 0.6 | 7 1/4 |
| 5 1/6 | 0.7 | 8 1/4 |
| 1 1/8 | 0.8 | 9 1/4 |
| 1 1/6 | 0.9 | 10 1/4 |
| 34 | 0.0 | 0 |

CAMBER DIAGRAM

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE VERTICAL ROADWAY PROFILE OR ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTION ONLY EQUALS APPROXIMATELY 1/3 OF CAMBER VALUES SHOWN.

| BAR MARK | CONT | NO. REQ'D. | LENGTH (F T - IN) | BAR SERIES | BENT | LOCATION |
|-------------|------|---------------|----------------------|---------------|------|---------------|
| S501 | X | 212 | 4 - 5 | | | PARAPET VERT |
| S502 | X | 212 | 6 - 8 | | X | PARAPET VERT |
| S503 | X | 48 | 26 - 3 | | | PARAPET HORIZ |
| S504 | X | 66 | 6 - 0 | | X | END OF DECK |
| S505 | X | 66 | 3 - 3 | | X | END OF DECK |
| S506 | X | 96 | 32 - 6 | | | BOT TRANS |
| S507 | X | 71 | 32 - 6 | | | TOP TRANS |
| S908 | X | 28 | 38 - 6 | | | BOT LONG |
| S909 | X | 24 | 27 - 3 | | | BOT LONG |
| S610 | X | 72 | 26 - 9 | | | TOP LONG |
| S911 | X | 36 | 24 - 0 | | | TOP LONG |
| S912 | X | 35 | 24 - 0 | | | TOP LONG |
| S813 | X | 44 | 38 - 6 | | | BOT LONG |
| S814 | X | 46 | 27 - 3 | | | BOT LONG |
| | | | | | | |
| | | | | | | |

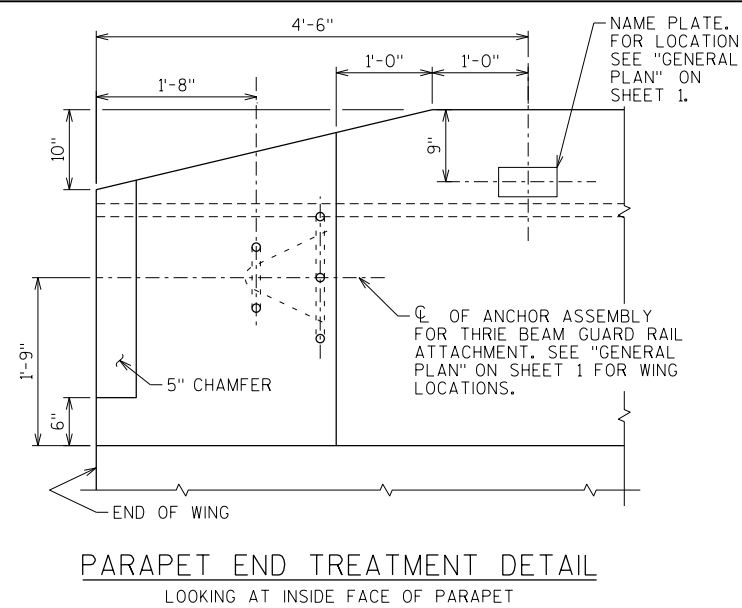


* DIMENSION IS TAKEN NORMAL
TO C/L SUBSTRUCTURE UNITS.

SEE SHEET 7 FOR SUPERSTRUCTURE NOTES:

FF = FRONT FACE
BF = BACK FACE
EF = EACH FACE

| | | | |
|----------------------------------------------------|------|-----------------|---------------------|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-129 | | | |
| | | DRAWN BY DLF | PLANS C.K'D. CJB |
| SUPERSTRUCTURE DETAILS | | SHEET 8 OF 10 | |
| | | | |

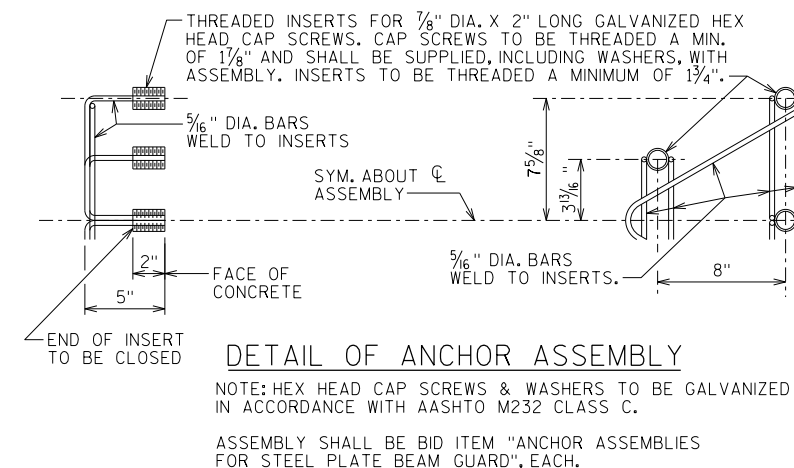
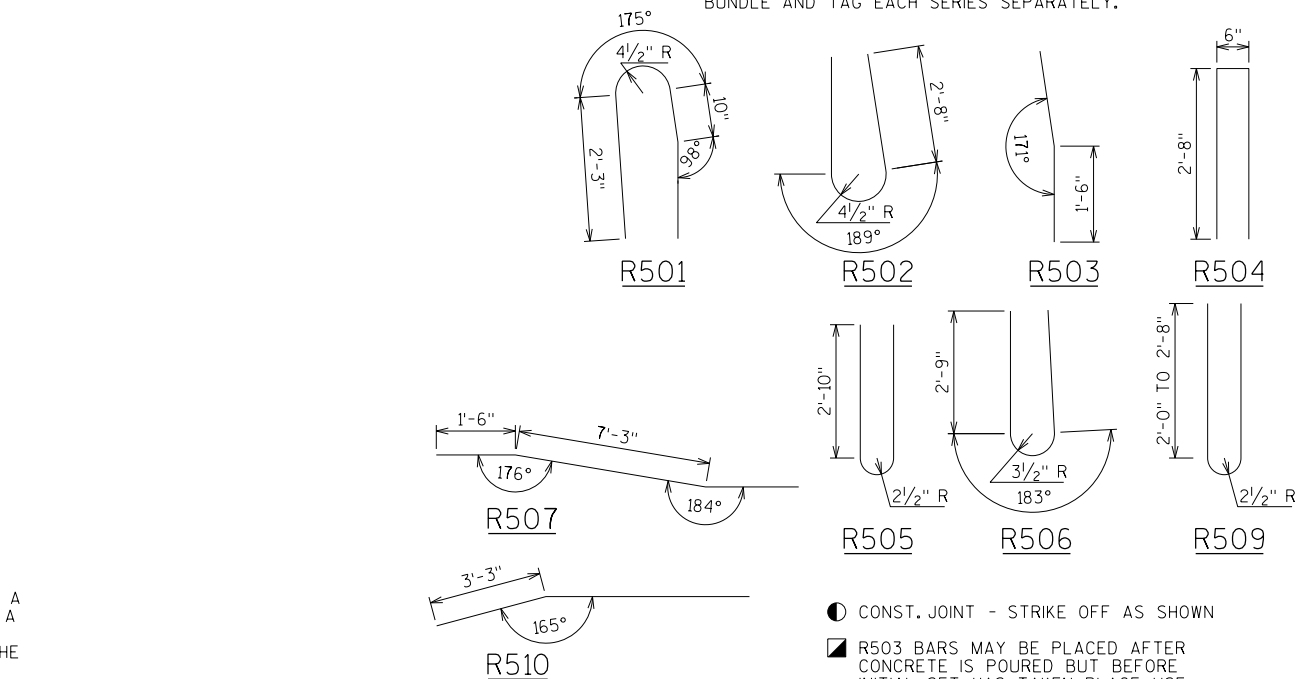
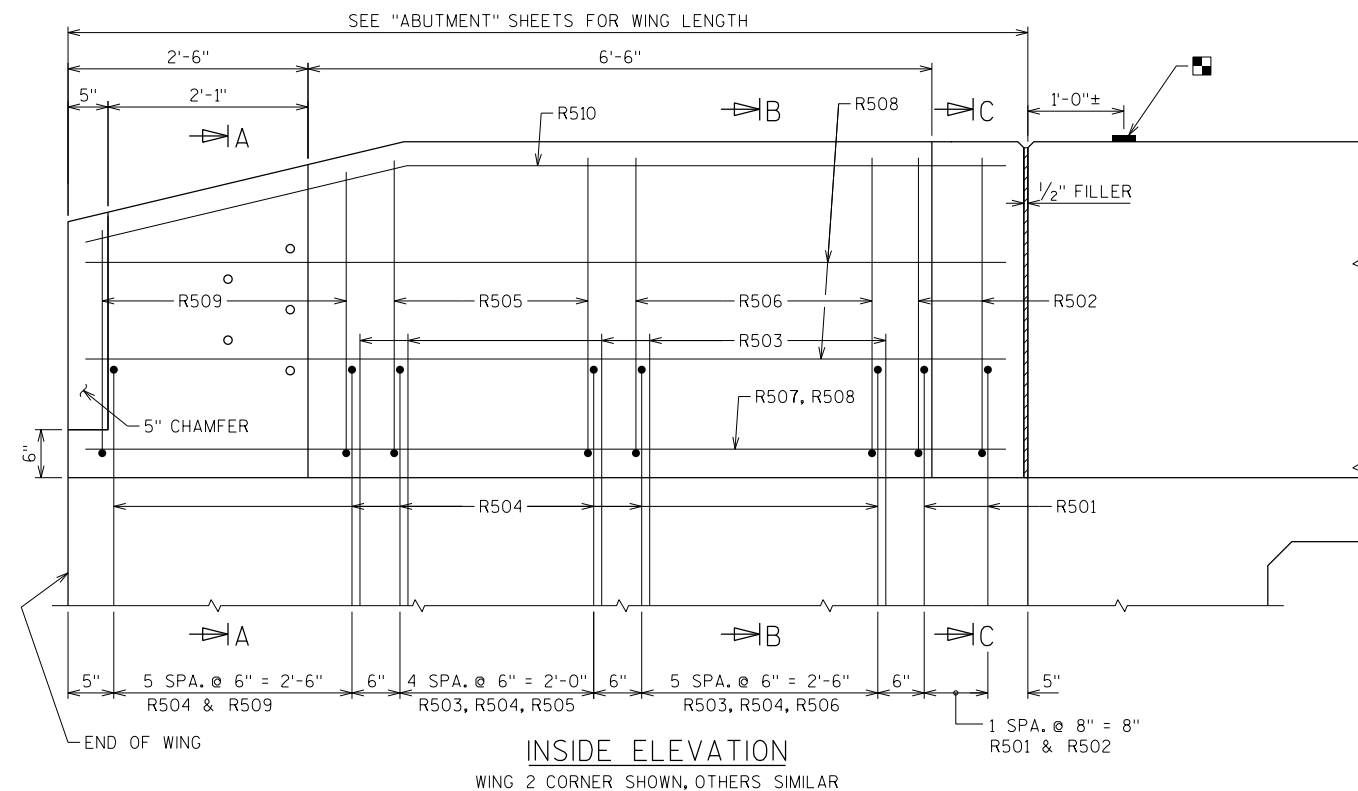
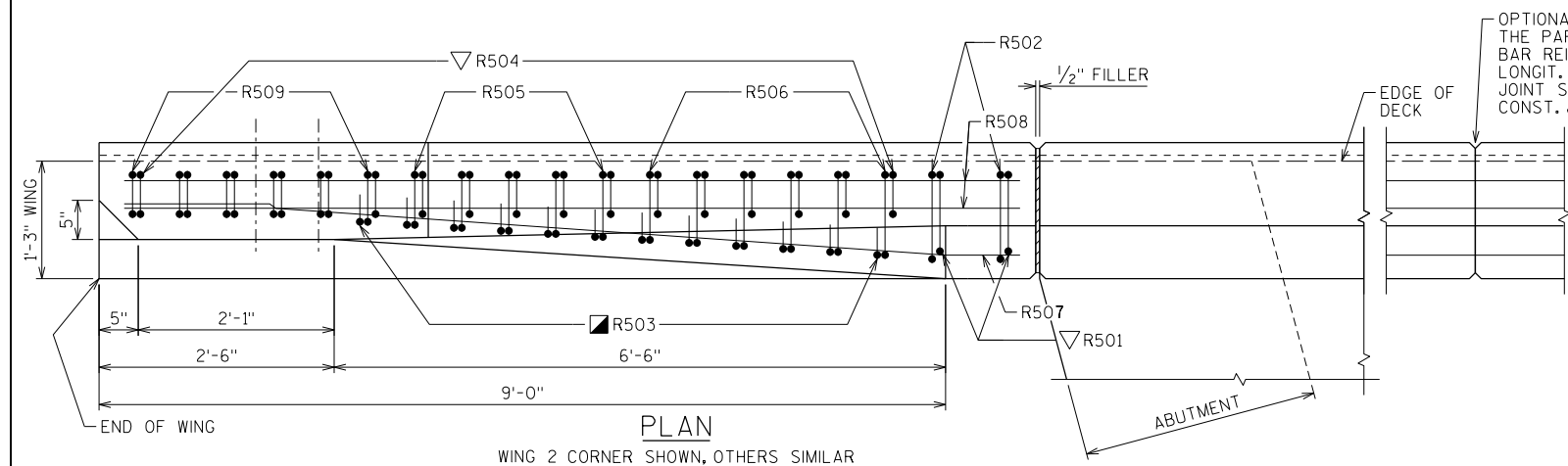


| BILL OF MATERIALS FOR ABUTMENT PARAPETS | | | | | | | |
|-----------------------------------------|------|-------------|-------------|----------------|------|------------|----------------|
| BAR MARK | COAT | SOUTH ABUT. | NORTH ABUT. | LENGTH (FT-IN) | BENT | BAR SERIES | LOCATION |
| R501 | X | 4 | 4 | 5-10 | X | | PARAPET VERT. |
| R502 | X | 4 | 4 | 6-8 | X | | PARAPET VERT. |
| R503 | X | 24 | 24 | 3-0 | X | | PARAPET VERT. |
| R504 | X | 34 | 34 | 5-7 | X | | PARAPET VERT. |
| R505 | X | 10 | 10 | 6-5 | X | | PARAPET VERT. |
| R506 | X | 12 | 12 | 6-6 | X | | PARAPET VERT. |
| R507 | X | 2 | 2 | 9-7 | X | | PARAPET HORIZ. |
| R508 | X | 10 | 10 | 9-7 | | | PARAPET HORIZ. |
| R509 | X | 12 | 12 | 5-5 | X | ▲ | PARAPET VERT. |
| R510 | X | 4 | 4 | 9-7 | X | | PARAPET HORIZ. |
| | | | | | | | |
| | | | | | | | |

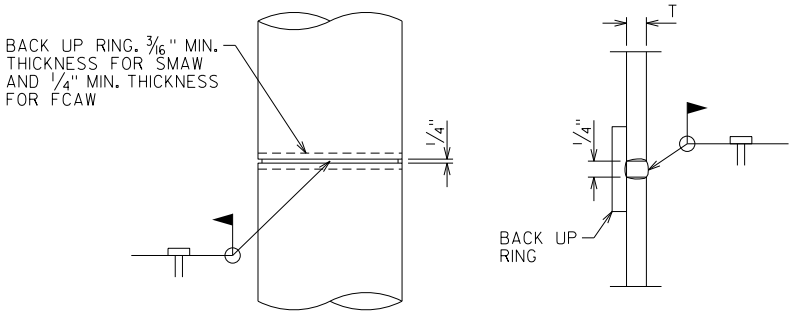
▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

| BAR MARK | NO. REQ'D | LENGTH |
|----------|---------------|----------------|
| R509 | 4 SERIES OF 6 | 4'-9" TO 6'-1" |

BUNDLE AND TAG EACH SERIES SEPARATELY.

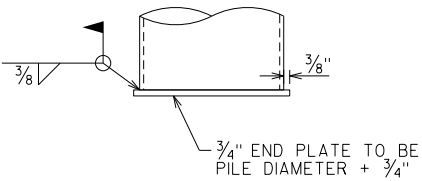


| | | | | | |
|----------------------------------------------------|------|-------------|-----|----------------|-----|
| | | | | | |
| NO. | DATE | REVISION | | | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | | | |
| STRUCTURE B-54-129 | | | | | |
| | | DRAWN BY | DLF | PLANS CK'D. | CJB |
| SINGLE SLOPE PARAPET 42SS | | | | SHEET 9 OF 10 | |
| | | | | | |

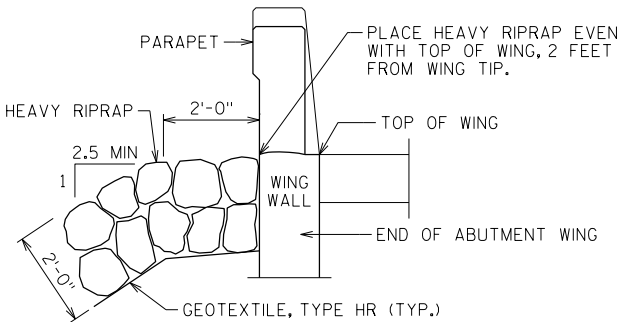


CAST-IN-PLACE 'PIPE PILE'
C.I.P. PILE WELD DETAIL

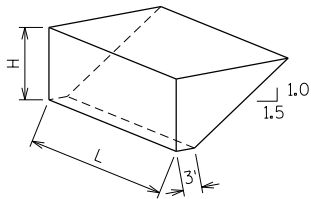
PILE DETAILS



END PLATE DETAIL

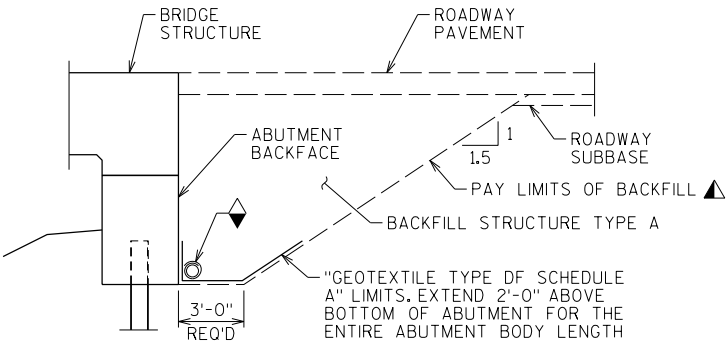


TYPICAL FILL SECTION AT WING TIPS



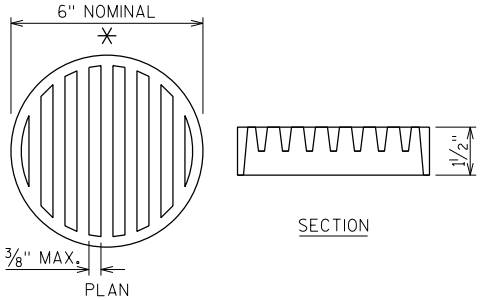
ABUTMENT BACKFILL DIAGRAM FOR WINGS PARALLEL TO ROADWAY

L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)
H = AVERAGE ABUTMENT FILL HEIGHT (FT)
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
 $V_{CY} = V_{CF} (EF) / 2.7$
 $V_{TON} = V_{CY} (2.0)$



TYPICAL SECTION THRU ABUTMENT

- ▲ BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES, LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- ◆ PIPE UNDERDRAIN WRAPPED (6 INCH), SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.



RODENT SHIELD DETAIL

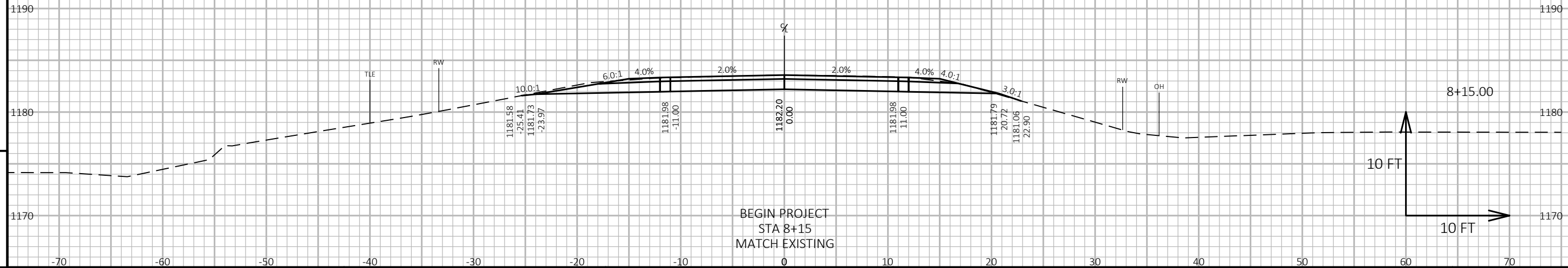
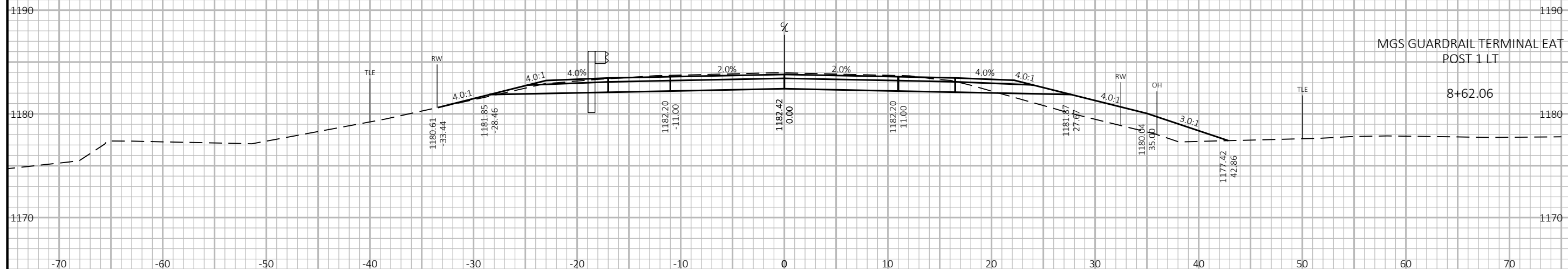
* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING, ORIENT SO SLOTS ARE VERTICAL.
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

| NO. | DATE | REVISION | BY |
|----------------------------------------------------|------|----------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-54-129 | | | |
| DRAWN BY | | DLF | PLANS CK'D. CJB |
| MISCELLANEOUS DETAILS | | | SHEET 10 OF 10 |

| CTH I | | | | | | | | |
|---------|----------|-----------|------|-----------------------------------|--------|---------------------|---------------|---------------|
| Station | Distance | AREA (SF) | | Incremental Vol (CY) (Unadjusted) | | Cumulative Vol (CY) | | Mass Ordinate |
| | | Cut | Fill | Cut | Fill | Cut | Expanded Fill | |
| | | Note 1 | | Note 2 | Note 3 | Note 2 | Note 4 | Note 5 |
| 8+15 | 0 | 51.4 | 0.1 | 0.0 | 0.0 | 0 | 0 | 0 |
| 8+62 | 47 | 60.6 | 29.5 | 97.6 | 25.8 | 98 | 34 | 64 |
| 8+67 | 5 | 62.0 | 31.7 | 12.0 | 6.0 | 110 | 42 | 68 |
| 8+87 | 20 | 68.5 | 25.3 | 47.6 | 20.8 | 158 | 69 | 89 |
| 8+92 | 5 | 70.6 | 23.7 | 13.6 | 4.8 | 172 | 75 | 97 |
| 9+12 | 20 | 79.6 | 19.8 | 54.8 | 15.9 | 227 | 96 | 131 |
| 9+17 | 5 | 79.2 | 0.0 | 15.6 | 1.9 | 243 | 99 | 144 |
| 9+50 | 33 | 80.0 | 0.0 | 96.3 | 0.0 | 339 | 99 | 240 |
| 9+65 | 15 | 0.0 | 0.0 | 22.2 | 0.0 | 361 | 99 | 262 |
| 10+35 | 70 | 0.0 | 0.0 | 0.0 | 0.0 | 361 | 99 | 262 |
| 10+50 | 15 | 66.7 | 2.2 | 18.5 | 0.6 | 380 | 100 | 280 |
| 10+83 | 33 | 55.9 | 2.5 | 74.1 | 2.8 | 454 | 104 | 350 |
| 10+88 | 5 | 61.4 | 3.5 | 11.5 | 0.6 | 465 | 105 | 360 |
| 10+90 | 2 | 25.8 | 12.9 | 3.3 | 0.6 | 468 | 106 | 362 |
| 11+08 | 18 | 24.4 | 12.9 | 16.4 | 8.4 | 484 | 117 | 367 |
| 11+13 | 5 | 24.2 | 13.6 | 4.8 | 2.6 | 489 | 120 | 369 |
| 11+33 | 20 | 21.0 | 23.0 | 16.5 | 13.3 | 505 | 137 | 368 |
| 11+38 | 5 | 20.7 | 24.3 | 4.1 | 4.6 | 509 | 143 | 366 |
| 11+85 | 47 | 19.6 | 0.0 | 35.1 | 21.2 | 544 | 171 | 373 |

| | |
|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Notes: | 1) Salvaged/Unusable Pavement Material is included in Cut. 2) Excavation Common is the sum of the Cut column. Item number 205.0100 3) Does not include Unusable Pavement Excavation volume. 4) Will be backfilled with Excavation Common or Borrow. 5) Plus quantity indicates an excess of material. Minus indicates a shortage of material. Borrow item number 208.0100 |
|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.

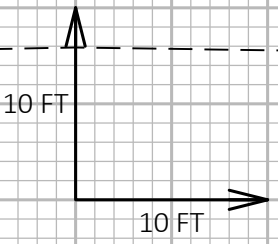
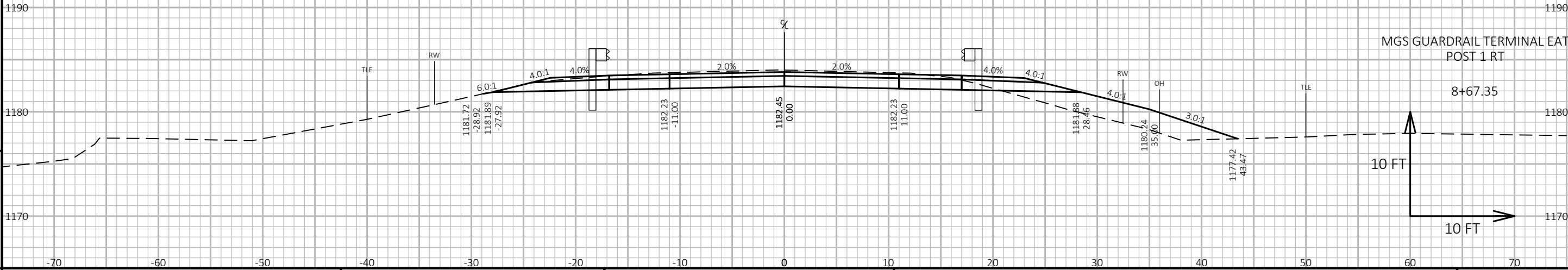
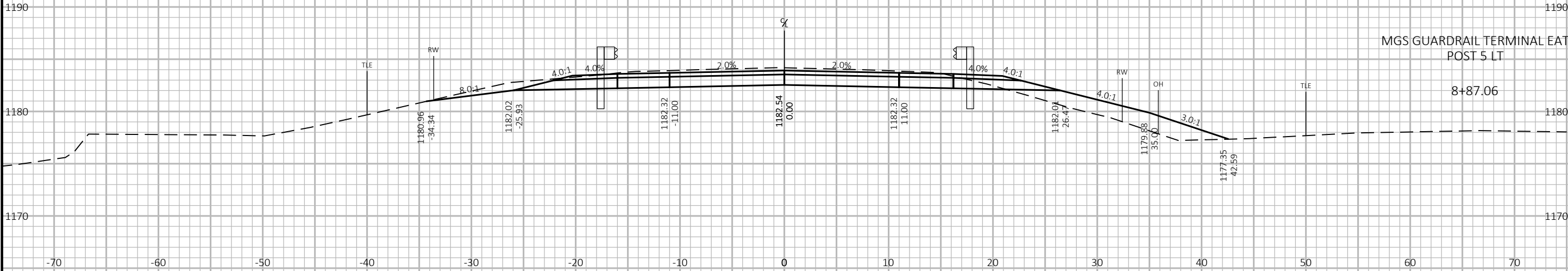


9

9

| | | | | |
|------------------------|------------|--------------|-----------------------|---------|
| PROJECT NO: 8795-00-70 | HWY: CTH I | COUNTY: RUSK | CROSS SECTIONS: CTH I | SHEET E |
|------------------------|------------|--------------|-----------------------|---------|

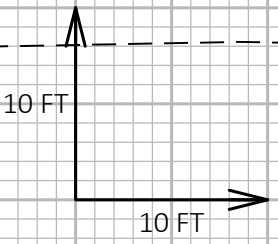
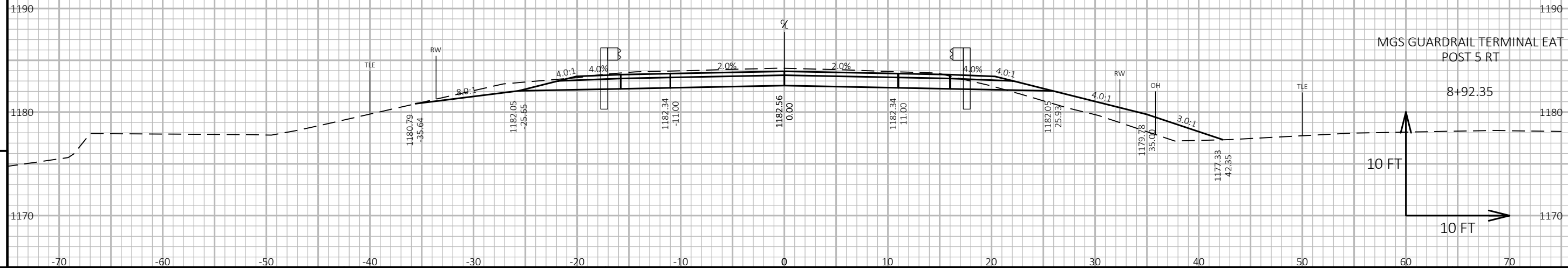
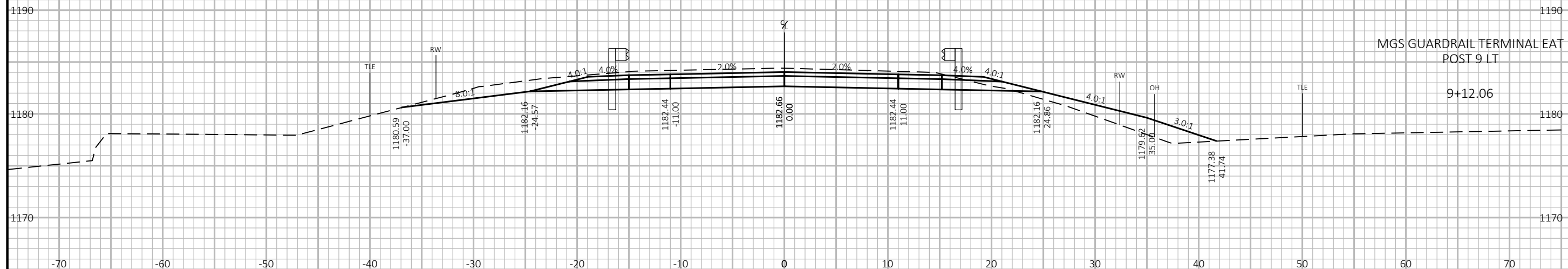
UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.



9

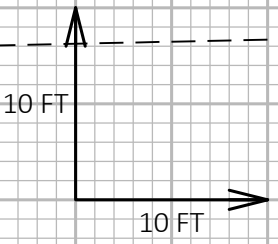
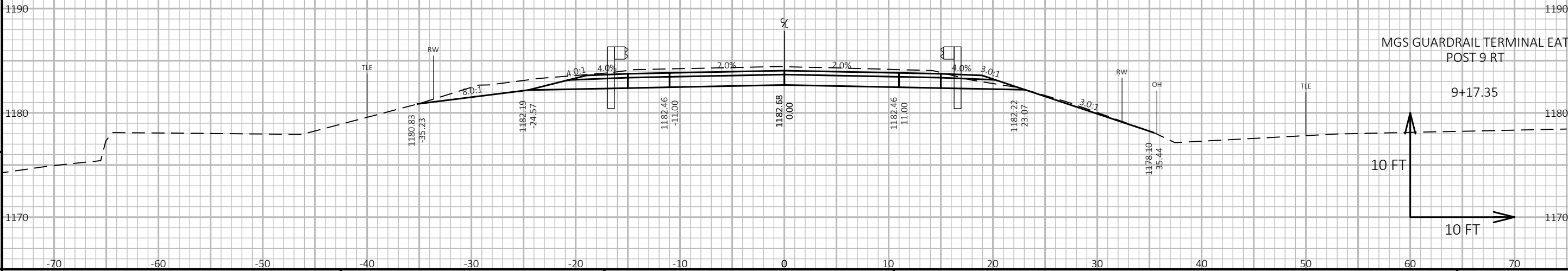
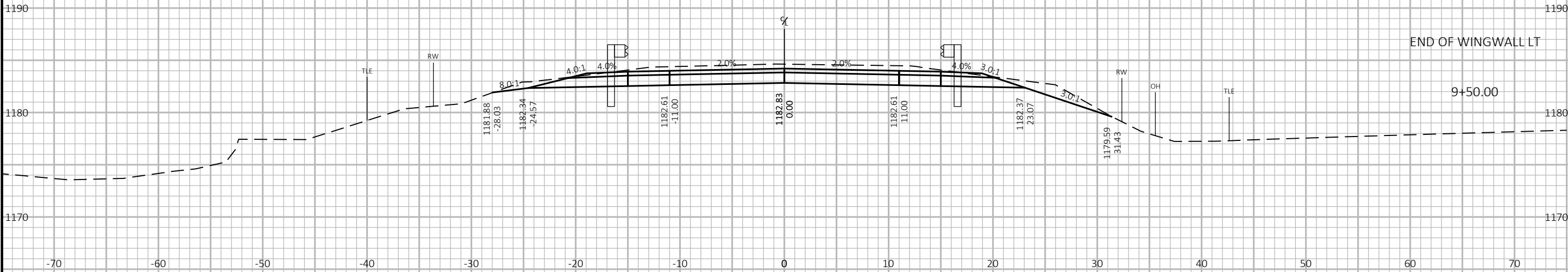
9

UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.



UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.

STRUCTURE B-54-0129
STA 10+00



PROJECT NO: 8795-00-70

HWY: CTH I

COUNTY: RUSK

CROSS SECTIONS: CTH I

SHEET

E

FILE NAME : \\SEHCF1\PROJECTS\PT\R\RUCKH\142302\CIVIL 3D - DEER TAIL CREEK\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 090204-xs

PLOT DATE : 7/31/2019 4:39 PM

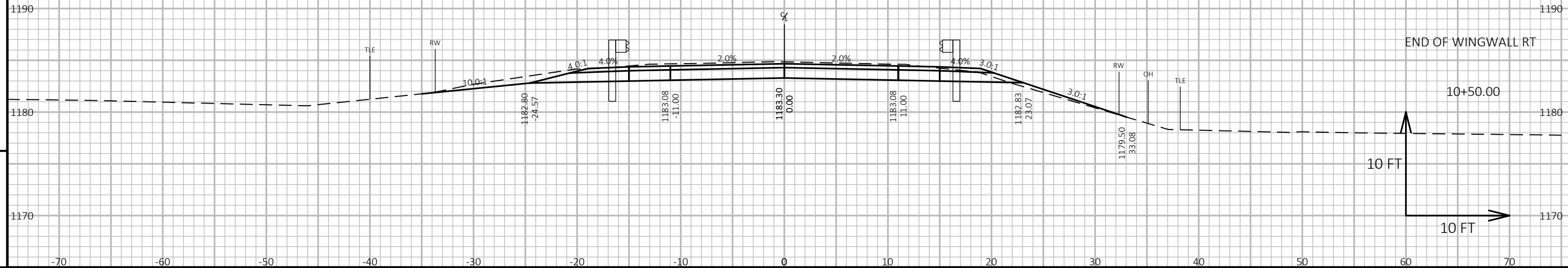
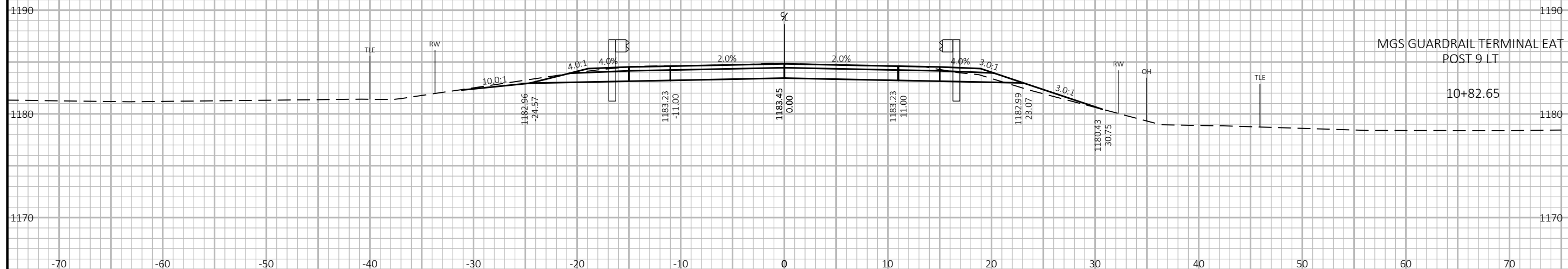
PLOT BY : JUSTIN P. SHAVLIK

PLOT NAME :

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADD SHEET 49

UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.

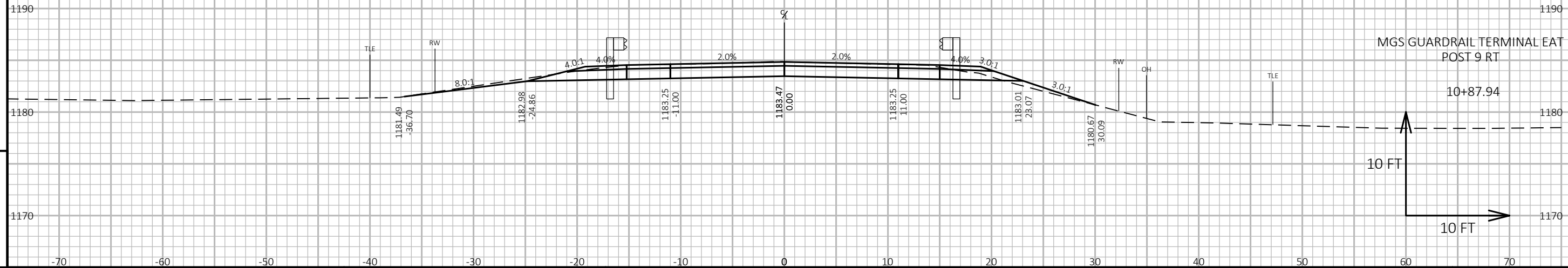
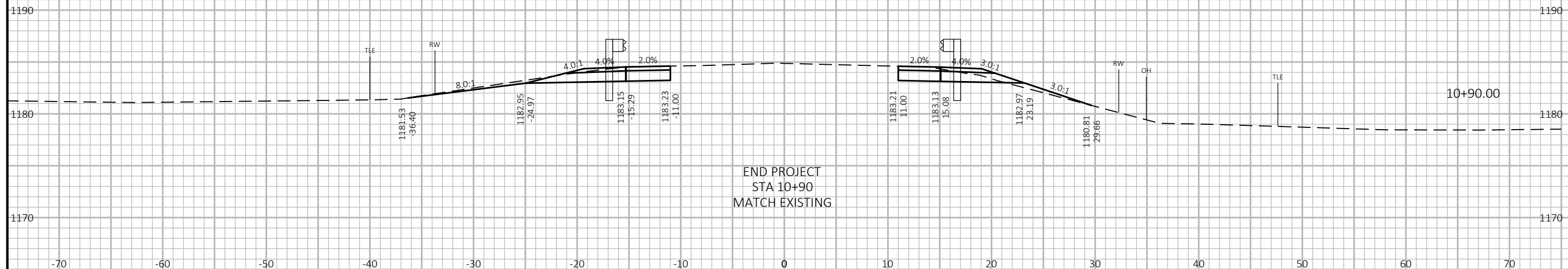


9

9

| | | | | | |
|------------------------|------------|--------------|-----------------------|-------|---|
| PROJECT NO: 8795-00-70 | HWY: CTH I | COUNTY: RUSK | CROSS SECTIONS: CTH I | SHEET | E |
|------------------------|------------|--------------|-----------------------|-------|---|

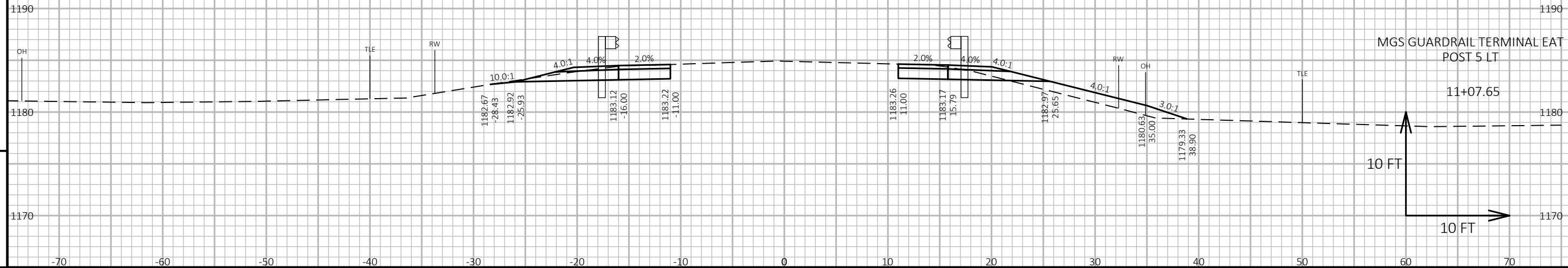
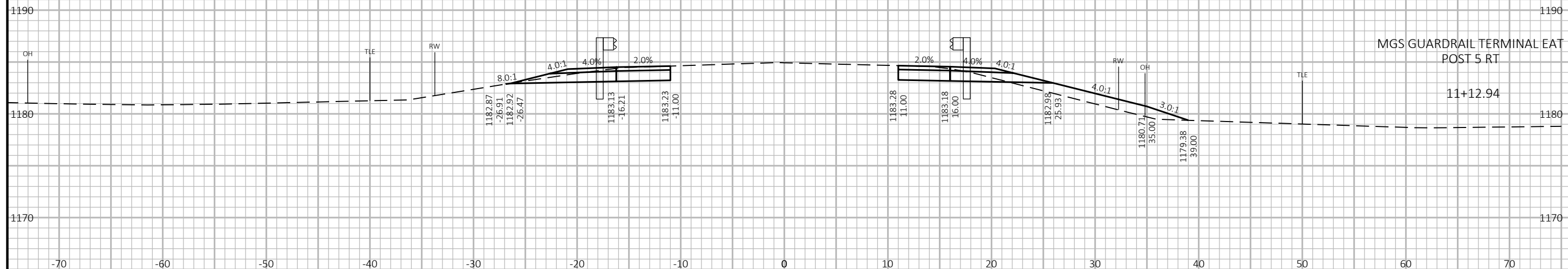
UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.



9

9

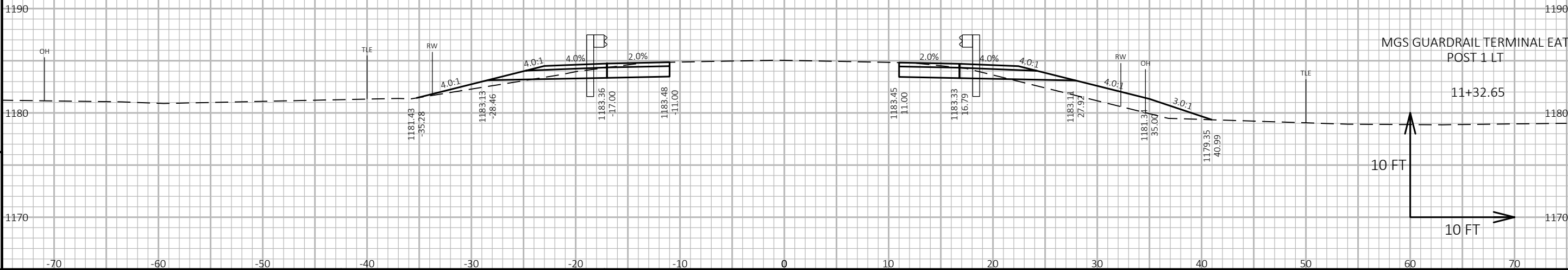
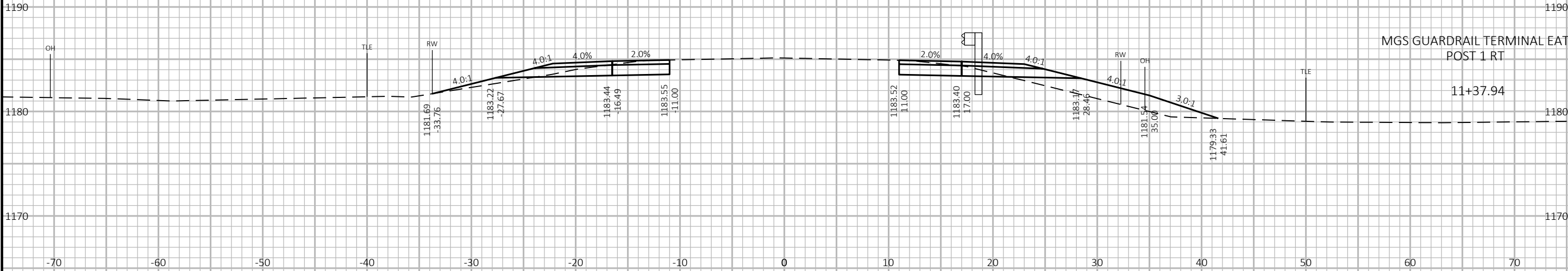
UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.



9

9

UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.



PROJECT NO: 8795-00-70

HWY: CTH I

COUNTY: RUSK

CROSS SECTIONS: CTH I

SHEET

E

FILE NAME : \\SEHCF1\PROJECTS\PT\R\RUCKH\142302\CIVIL 3D - DEER TAIL CREEK\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 090208-xs

PLOT DATE : 7/31/2019 4:39 PM

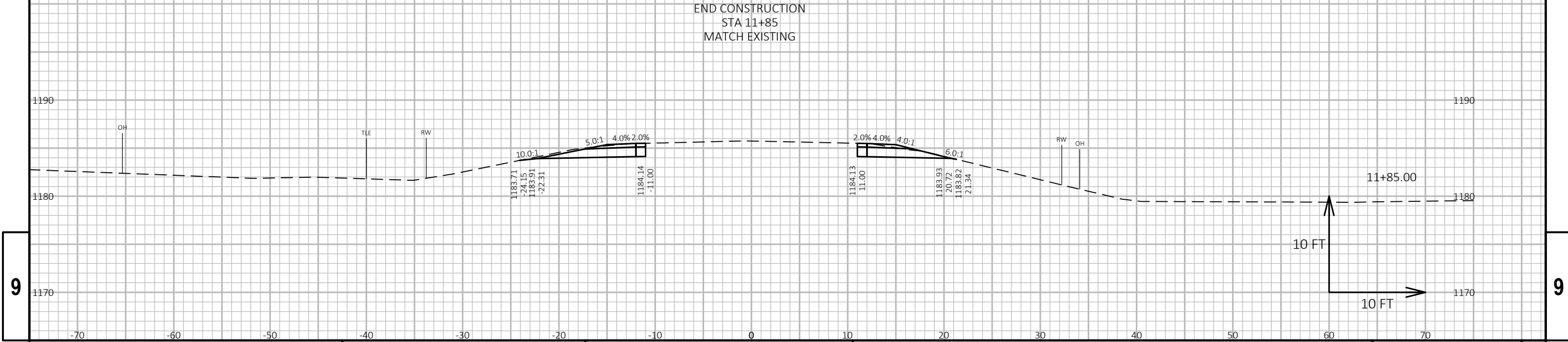
PLOT BY : JUSTIN P. SHAVLIK

PLOT NAME :

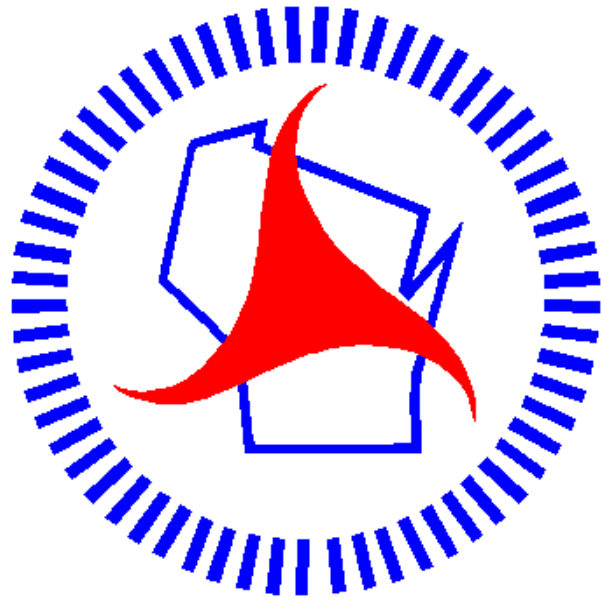
PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADD5 SHEET 49

UTILITY LOCATIONS ARE APPROXIMATE.
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.



Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>