

EAU  
PROJECT ID: 7859-00-70  
WITH: N/A

COUNTY:

CLARK

DECEMBER 2019

ORDER OF SHEETS	
Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control Plans)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 46

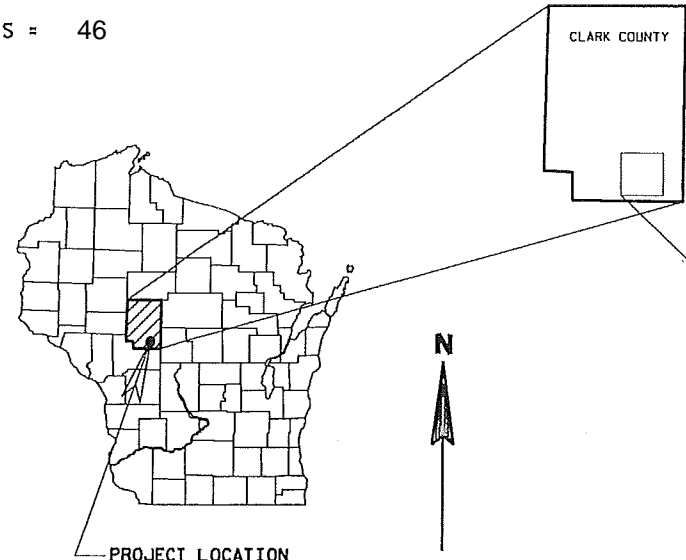
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T WASHBURN, PRAY AVENUE  
CUNNINGHAM CREEK BRIDGE B100237  
LOCAL STREET  
CLARK COUNTY

STATE PROJECT NUMBER  
7859-00-70

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7859-00-70		



DESIGN DESIGNATION

A.A.D.T. (2020)	=	<100
A.A.D.T. (2040)	=	<100
D.H.V.	=	10
D.	=	50/50
T.	=	5%
DESIGN SPEED	=	55 MPH
ESALS	=	N/A

CONVENTIONAL SYMBOLS  
PLAN

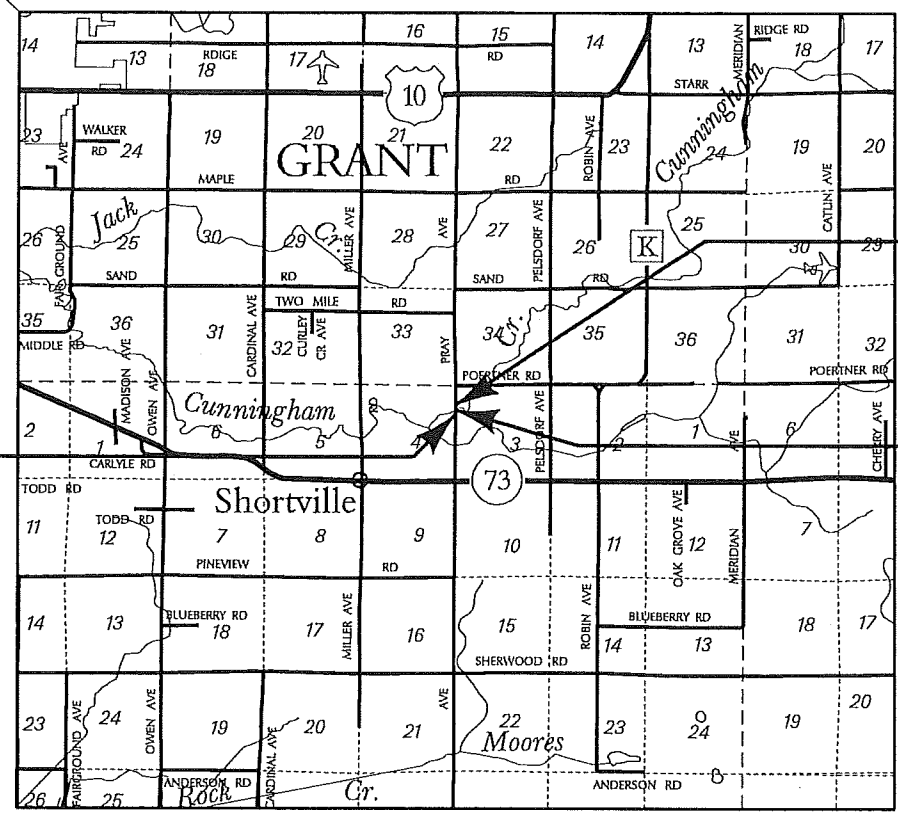
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
HIGH VOLTAGE	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
OVERHEAD ELECTRIC	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT  
STA. 9+15  
Y = 330059.32  
X = 711180.55

END PROJECT  
STA. 10+85  
Y = 330229.32  
X = 711179.11

STRUCTURE B-10-237



LAYOUT  
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.032 MI.

SURVEY PERFORMED IN 2018.  
COORDINATES ON THIS PLAN ARE REFERENCED TO  
THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS),  
CLARK COUNTY.

ACCEPTED FOR  
Town of Washburn  
7-19-19 Date  
Date Town Chairman

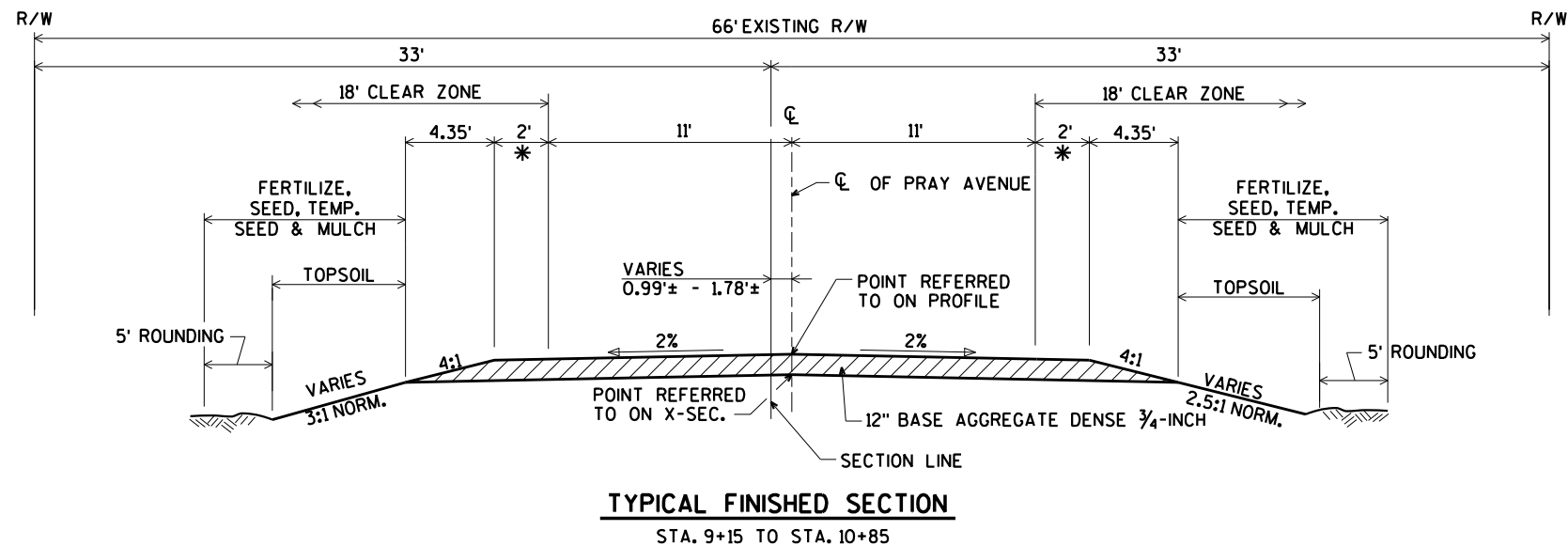
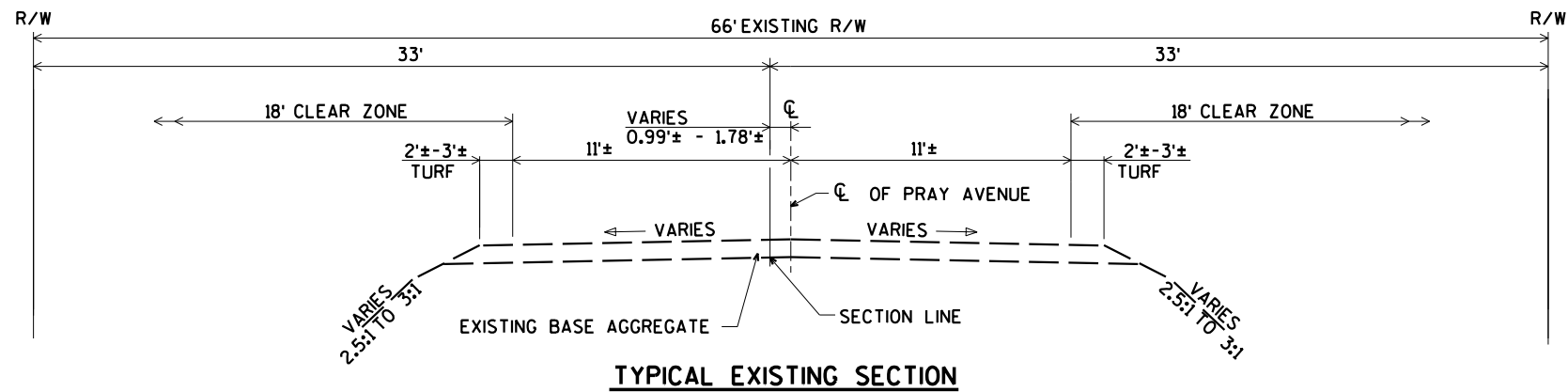
ORIGINAL PLANS PREPARED BY  
AYRES ASSOCIATES 3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

WISCONSIN PROFESSIONAL ENGINEER  
DANIEL N. SYDOW  
E-38363  
WI  
DATE 7/12/2019

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
PREPARED BY  
Surveyor AYRES ASSOCIATES INC  
Designer AYRES ASSOCIATES INC  
Project Manager MATTHEW THORNSEN  
Regional Examiner NORTHWEST REGION  
Regional Supervisor ANDREW STENSLAND

APPROVED FOR THE DEPARTMENT  
DATE: 7/31/19  
(Signature)

E



\* BASE AGGREGATE SHOULDER SHALL BE 4.25 FEET WIDE AT THE ENDS OF THE BRIDGE WINGWALLS AND TAPER TO 2 FEET AT THE PROJECT LIMITS.

WISCONSIN DEPARTMENT OF  
TRANSPORTATION CONTACT:  
MATT THORNSSEN  
718 W CLAIREMONT AVENUE  
EAU CLAIRE, WI 54701  
715-225-4159  
matthew.thornsen@dot.wi.gov

WISCONSIN DEPARTMENT OF  
NATURAL RESOURCES CONTACT:  
LEAH NICOL  
1300 W CLAIREMONT AVENUE  
EAU CLAIRE, WI 54701  
715-934-9014  
leah.nicol@wisconsin.gov

TOWN CONTACT  
TOWN OF WASHBURN, CHAIRMAN  
N2140 PRAY AVENUE  
NEILLSVILLE, WI 54456  
ATTN: DALE REINART  
715-743-4106  
chair@townofwashburn.net

DESIGNER  
AYRES ASSOCIATES  
3433 OAKWOOD HILLS PARKWAY  
EAU CLAIRE, WI 54701  
ATTN: DANIEL N. SYDOW  
715-834-3161  
sydowd@AyresAssociates.com

#### GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.

NO TREES AND/OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR IS RESPONSIBLE FOR CONTACTING AND FIELD LOCATING ALL UTILITIES.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCLUSIVE OF THE ROADBED, SHALL BE FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD) 1988.

WETLANDS EXIST IN THE PROJECT AREA. NO DISTURBANCE IS ALLOWED OUTSIDE THE SLOPE INTERCEPTS.

WHEN THE QUANTITY OF THE ITEM OF BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER AS SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

#### UTILITIES

CLARK ELECTRIC COOPERATIVE  
1209 W. DALL-BERG ROAD  
P.O. BOX 190  
GREENWOOD, WI 54437  
ATTN: RICK SUDA  
715-267-6188  
715-797-0081 (cell)  
rsuda@cecoop.com

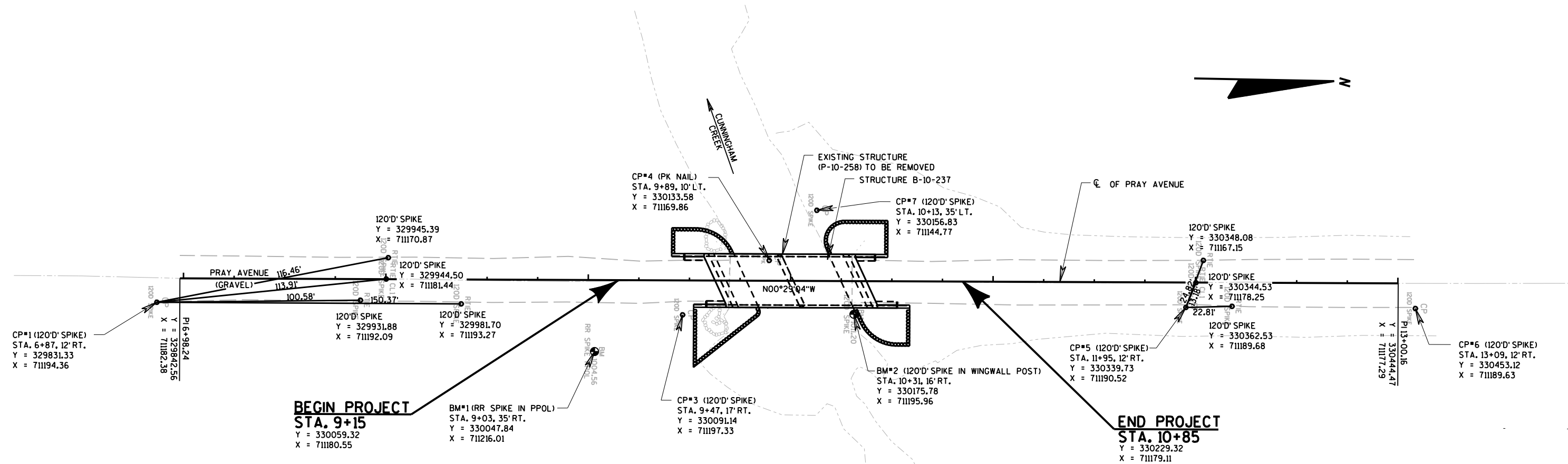
TDS TELECOM  
202 E. OGDEN STREET  
MEDFORD, WI 54451  
ATTN: JEFF SHAW  
715-748-6970  
715-323-8464 (cell)  
jeff.shaw@tdstelecom.com

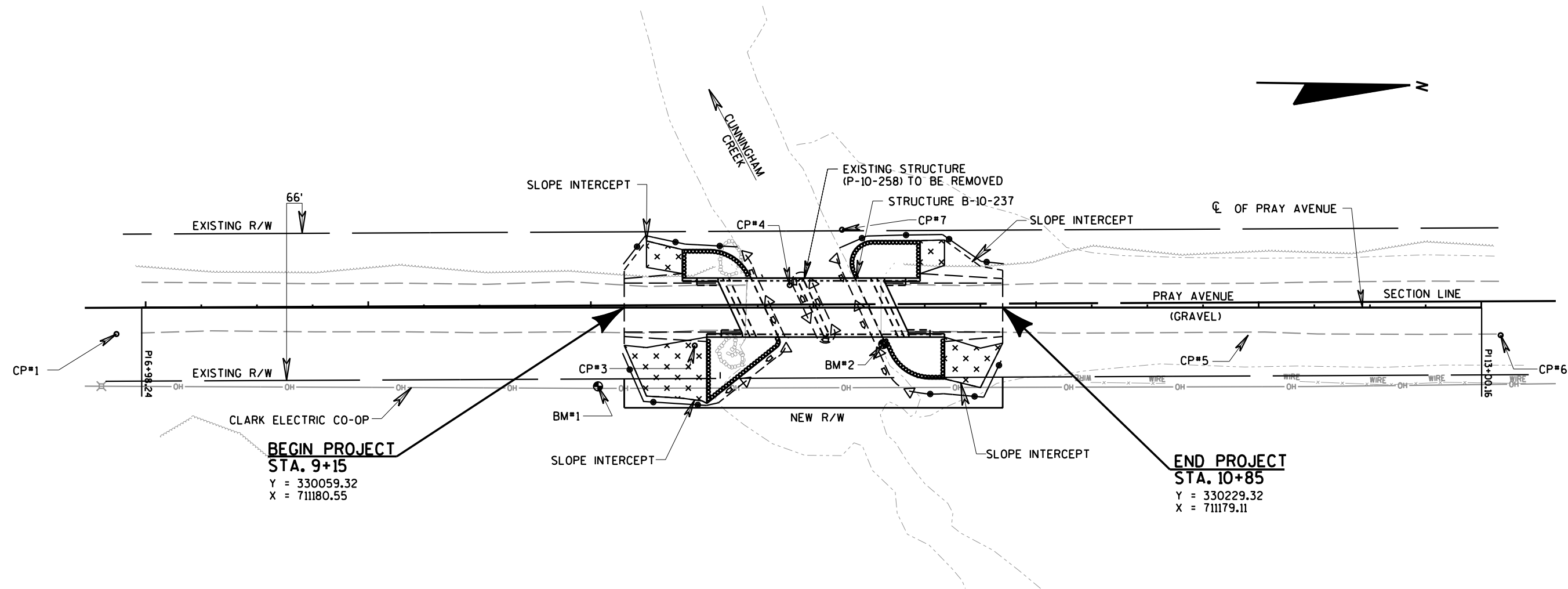
\* \* DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

# DIGGERS HOTLINE

Dial **811** or (800)242-8511

www.DiggersHotline.com





	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.310 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.183 ACRES

NOTE:  
NO DISTURBANCE OR TOPSOIL STOCKPILING  
IS ALLOWED OUTSIDE OF THE SLOPE  
INTERCEPTS. WETLANDS EXIST IN THE  
PROJECT AREA.

LEGEND

- EROSION MAT CLASS II TYPE C
- SILT FENCE
- TURBIDITY BARRIER
- RIPRAP HEAVY

Estimate Of Quantities

7859-00-70					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	1.000	1.000
0004	201.0205	Grubbing	STA	1.000	1.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0008	205.0100	Excavation Common	CY	106.000	106.000
0010	206.1000	Excavation for Structures Bridges (structure) 01. B-10-237	LS	1.000	1.000
0012	210.1500	Backfill Structure Type A	TON	400.000	400.000
0014	213.0100	Finishing Roadway (project) 01. 7859-00-70	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	230.000	230.000
0018	502.0100	Concrete Masonry Bridges	CY	251.000	251.000
0020	502.3200	Protective Surface Treatment	SY	265.000	265.000
0022	505.0400	Bar Steel Reinforcement HS Structures	LB	6,120.000	6,120.000
0024	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	32,090.000	32,090.000
0026	506.0105	Structural Steel Carbon	LB	510.000	510.000
0028	513.4061	Railing Tubular Type M	LF	210.000	210.000
0030	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0032	550.0500	Pile Points	EACH	18.000	18.000
0034	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	480.000	480.000
0036	606.0300	Riprap Heavy	CY	190.000	190.000
0038	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0040	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7859-00-70	EACH	1.000	1.000
0042	619.1000	Mobilization	EACH	1.000	1.000
0044	624.0100	Water	MGAL	6.000	6.000
0046	625.0100	Topsoil	SY	200.000	200.000
0048	627.0200	Mulching	SY	225.000	225.000
0050	628.1504	Silt Fence	LF	310.000	310.000
0052	628.1520	Silt Fence Maintenance	LF	620.000	620.000
0054	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0056	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0058	628.2027	Erosion Mat Class II Type C	SY	215.000	215.000
0060	628.6005	Turbidity Barriers	SY	395.000	395.000
0062	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0064	629.0210	Fertilizer Type B	CWT	0.300	0.300
0066	630.0120	Seeding Mixture No. 20	LB	10.000	10.000
0068	630.0200	Seeding Temporary	LB	10.000	10.000
0070	630.0500	Seed Water	MGAL	10.000	10.000
0072	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0074	637.2230	Signs Type II Reflective F	SF	12.000	12.000

Estimate Of Quantities

7859-00-70					
Line	Item	Item Description	Unit	Total	Qty
0076	638.2602	Removing Signs Type II	EACH	6.000	6.000
0078	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0080	642.5001	Field Office Type B	EACH	1.000	1.000
0082	643.0420	Traffic Control Barricades Type III	DAY	1,350.000	1,350.000
0084	643.0705	Traffic Control Warning Lights Type A	DAY	2,100.000	2,100.000
0086	643.0900	Traffic Control Signs	DAY	1,050.000	1,050.000
0088	643.5000	Traffic Control	EACH	1.000	1.000
0090	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0092	645.0120	Geotextile Type HR	SY	370.000	370.000
0094	650.4500	Construction Staking Subgrade	LF	96.000	96.000
0096	650.6500	Construction Staking Structure Layout (structure) 01. B-10-237	LS	1.000	1.000
0098	650.9910	Construction Staking Supplemental Control (project) 01.7859-00-70	LS	1.000	1.000
0100	650.9920	Construction Staking Slope Stakes	LF	96.000	96.000
0102	715.0502	Incentive Strength Concrete Structures	DOL	1,506.000	1,506.000

PRAY AVENUE EARTHWORK SUMMARY

From/To Station	Location	Excavation Common (1) (item # 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste	Borrow  (item #208.0100)	Comment:
		Cut		Factor 1.30				
9+15 - 10+85	PRAY AVENUE	106	67	87	19	19	0	

- 1) Excavation Common is the Cut. Item number 205.0100.
- 2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill \* Fill Factor
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.
- 4) All quantities shown in CY.

CLEARING AND GRUBBING

201.0105				201.0205	
CLEARING				GRUBBING	
STATION	TO	STATION	OFFSET	STA	STA
9+00	-	11+00	LT & RT	1	1
TOTALS				1	1

BASE QUANTITIES

305.0110			
BASE AGGREGATE			
DENSE 3/4-INCH			
STA	TO	STA	TON
9+15	--	9+62.62	110
10+37.38	--	10+85	110
UNDISTRIBUTED			10
TOTALS			230

WATER

PURPOSE	624.0100
	WATER MGAL
COMPACTION	3
DUST CONTROL	3
TOTAL	6

EROSION CONTROL MOBILIZATION ITEMS

628.1905		628.1910	
MOBILIZATIONS		MOBILIZATIONS	
EROSION		EMERGENCY	
CONTROL		EROSION	
		CONTROL	
LOCATION	EACH	LOCATION	EACH
ID 7859-00-70	4		4
TOTALS	4		4

TURBIDITY BARRIERS

628.6005	
LOCATION	SY
WEST ABUTMENT	115
PIER	100
EAST ABUTMENT	100
UNDISTRIBUTED	80
TOTAL	395

TEMPORARY DITCH CHECKS

628.7504	
LOCATION	LF
UNDISTRIBUTED	50
TOTAL	50

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

## EROSION CONTROL ITEMS

				625.0100	627.0200	628.1504	628.1520	628.2027	629.0210	630.0120	630.0200	630.0500
				TOPSOIL	MULCHING	SILT FENCE	SILT FENCE MAINTENANCE	EROSION MAT CLASS II TYPE C	FERTILIZER TYPE B	SEEDING MIXTURE NO. 20	SEEDING TEMPORARY	SEED WATER
STA	TO	STA	LOCATION	SY	SY	LF	LF	SY	CWT	LB	LB	MGAL
9+15	--	9+62.62	RT	70	45	60	120	95	0.1	4	4	3
9+15	--	9+62.62	LT	25	40	60	120	20	0.0	2	2	1
10+37.38	--	10+85	RT	40	35	50	100	45	0.1	2	2	2
10+37.38	--	10+85	LT	25	60	80	160	15	0.0	2	2	2
UNDISTRIBUTED				40	45	60	120	40	0.1	2	2	2
TOTALS				200	225	310	620	215	0.3	10	10	10

## SIGNING ITEMS

STATION	LOC	634.0612	637.2230	638.2602	638.3000	SIGNAGE TYPE
		POSTS WOOD 4X6-INCH X 12-FT	SIGNS TYPE II REFLECTIVE F	REMOVING SIGNS TYPE II	REMOVING SMALL SIGN SUPPORTS	
9+68	RT	--	--	1	1	WEIGHT LIMIT 40 TONS
9+41	LT	1	3	--	--	W5-52L
9+51	RT	1	3	--	--	W5-52R
9+68	LT	--	--	1	1	W5-52L
9+68	RT	--	--	1	1	W5-52R
10+32	LT	--	--	1	1	W5-52R
10+32	RT	--	--	1	1	W5-52L
10+49	LT	1	3	--	--	W5-52R
10+60	RT	1	3	--	--	W5-52L
10+32	RT	--	--	1	1	WEIGHT LIMIT 40 TONS
TOTALS		4	12	6	6	

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED



MAINTENANCE AND REPAIR OF HAUL ROADS

CATEGORY	PROJECT	618.0100 EACH
0030	7859-00-70	1
TOTAL		1

FIELD OFFICE TYPE B

CATEGORY	642.5001 EACH
0010	0.1
0020	0.9
TOTAL	1

TRAFFIC CONTROL ITEMS

LOCATION	DURATION DAYS	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS		643.5000 TRAFFIC CONTROL
		NO.	DAY	NO.	DAY	NO.	DAY	EACH
PER SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES"	75	18	1,350	28	2,100	14	1,050	--
PRAY AVENUE	--	--	--	--	--	--	--	1
TOTALS		1,350		2,100		1,050		1

TRAFFIC CONTROL PLACEMENT SUBJECT TO ENGINEER APPROVAL

STAKING ITEMS

CATEGORY	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE	650.9920 CONSTRUCTION STAKING SLOPE STAKES
		LF	LF
0010	9+15 - 10+85	96	96
TOTALS		96	96

ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED



PARCEL NO.	OWNER(S)	INTEREST REQUIRED	RW (ACRES)		
			FEE	EXISTING	TOTAL
1	DENNIS AND MARILYN SPIEGEL REVOCABLE LIVING TRUST	FEE	0.052	0.129	0.181

UTILITY EASEMENT INFORMATION		
UTILITY	RECORDING INFORMATION	PARCEL(S)
TDS TELCOM	NO EASEMENTS OF RECORD	1

COURSE TABLE		
COURSE	BEARING	DISTANCE
100-101	S89°30'56"W	33.00'
101-102	N00°45'00"W	170.00'
102-103	N89°30'56"E	33.00'
103-104	N89°30'56"E	1.78'
104-105	N89°30'56"E	31.22'
105-106	N89°30'56"E	13.78'
106-107	S00°29'04"E	170.00'
107-108	S89°30'56"W	12.99'
108-109	S89°30'56"W	32.01'
109-100	S89°30'56"W	0.99'

POINT TABLE		
POINT NAME	NORTHING	EASTING
100	330059.313	711179.556
101	330059.026	711146.557
102	330229.022	711144.332
103	330229.301	711177.331
104	330229.316	711179.111
105	330229.580	711210.330
106	330229.696	711224.110
107	330059.702	711225.547
108	330059.592	711212.555
109	330059.322	711180.549

CONVENTIONAL UTILITY SYMBOLS		
WATER		—W
GAS		—G
TELEPHONE		—T
OVERHEAD TRANSMISSION LINES		—OH
ELECTRIC		—E
CABLE TELEVISION		—TV
FIBER OPTIC		—FO
SANITARY SEWER		—SS
STORM SEWER		—SS
ELECTRIC TOWER		

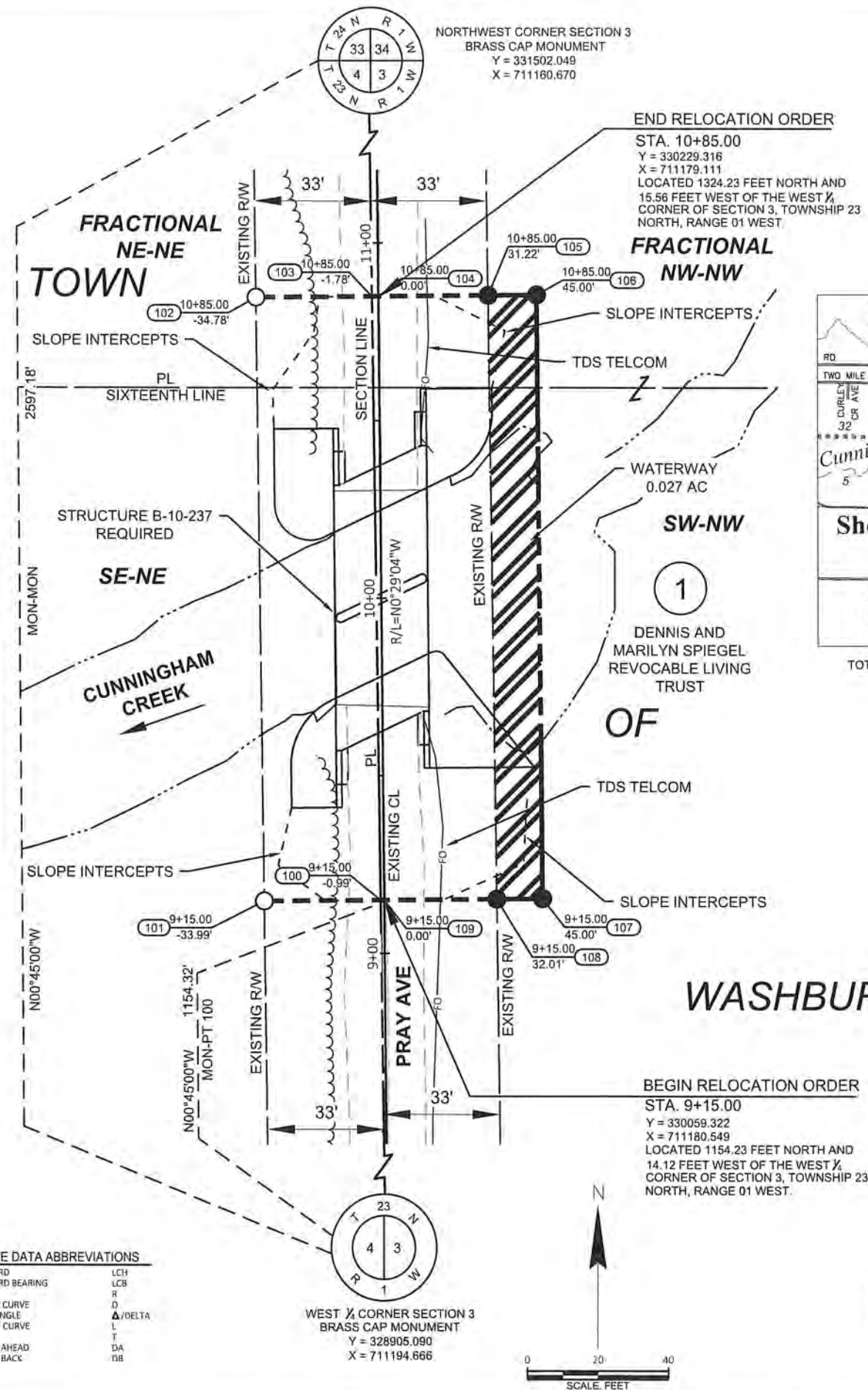
  

	NON- COMPENSABLE	COMPENSABLE
POWER POLE		
TELEPHONE POLE		
TELEPHONE PEDESTAL		

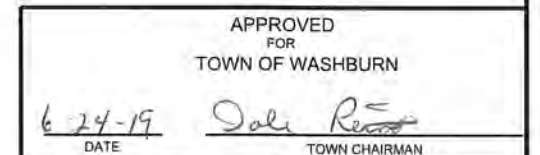
CONVENTIONAL SYMBOLS			
SECTION LINE		PARCEL NUMBER	25
QUARTER LINE		UTILITY NUMBER	40
SIXTEENTH LINE		SECTION CORNER	
NEW REFERENCE LINE		R/W MONUMENT	
NEW R/W LINE		NON-MONUMENTED R/W POINT	
EXISTING R/W LINE		FOUND IRON PIN	
PROPERTY LINE		VALVE (GAS, WATER, ETC.)	
LOT, TIE, AND OTHER MINOR LINES		CAUTION	
SLOPE INTERCEPT		NOTATION FOR HIGH VOLTAGE TRANSMISSION LINES	
CORPORATE LIMITS		OFF-PREMISE SIGN	
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.)			
FEE ACQUISITION AREA (HATCHING VARIES BY OWNER)		ACCESS CONTROLLED BY ACQUISITION	
TEMP. LIMITED EASEMENT AREA		NO ACCESS (BY STATUTORY AUTHORITY)	
EASEMENT AREA (HIGHWAY, PERMANENT LIMITED, OR RESTRICTED DEVELOPMENT)		ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)	
TRANSMISSION STRUCTURES		NO ACCESS (NEW HIGHWAY)	
BUILDING		NATIONAL GEODETIC SURVEY MONUMENT	
BUILDING (TO BE REMOVED)		SIXTEENTH CORNER MONUMENT	
BRIDGE		PARALLEL OFFSETS	

CONVENTIONAL ABBREVIATIONS			
ACCESS RIGHTS	AR	OUTLOT	OL
ACRES	AC	PAGE	P
AHEAD	AH	POINT OF TANGENCY	PT
ALUMINUM	ALUM	PROPERTY LINE	PL
AND OTHERS	ET AL	RECORDED AS	(100)
BACK	BK	REEL / IMAGE	R/I
BLOCK	BLK	REFERENCE LINE	R/L
CENTERLINE	C/L	PERMANENT LIMITED EASEMENT	PLE
CERTIFIED SURVEY MAP	CSM	POINT OF BEGINNING	POB
CONCRETE	CMCN	POINT OF CURVATURE	PC
COUNTY	CO	POINT OF COMPOUND CURVE	PCC
COUNTY TRUNK HIGHWAY	CTH	POINT OF INTERSECTION	PI
DISTANCE	DIST	REMAINING	REM
CORNER	COR	RESTRICTIVE DEVELOPMENT EASEMENT	RDE
DOCUMENT NUMBER	DOC	RIGHT	RT
EASEMENT	EASE	RIGHT OF WAY	R/W
EXISTING	EX	SECTION	SEC
GAS VALVE	GV	SEPTIC VENT	SEPV
GRID NORTH	GN	SQUARE FEET	SF
HIGHWAY EASEMENT	HE	STATE TRUNK HIGHWAY	STH
IDENTIFICATION	ID	STATION	STA
LAND CONTRACT	LC	TELEPHONE PEDESTAL	TP
LEFT	LT	TEMPORARY LIMITED EASEMENT	TLE
MONUMENT	MON	TRANSPORTATION PROJECT PLAT	TPP
NATIONAL GEODETIC SURVEY	NGS	UNITED STATES HIGHWAY	USH
NUMBER	NO	VOLUME	V

EXISTING HIGHWAY RIGHT-OF-WAY FOR PRAY AVENUE SHOWN HEREIN IS PRESUMED TO BE 66 FEET IN WIDTH CENTERED ON THE SECTION LINE BETWEEN SECTIONS 3 AND 4 PER STATE STATUTE 82.31(2).



R/W PROJECT NUMBER 7859-00-00	SHEET NUMBER	TOTAL SHEETS
CONSTRUCTION PROJECT NUMBER	4.01	1
<p>PLAT OF RIGHT OF WAY REQUIRED FOR</p> <p>TOWN OF WASHBURN, PRAY AVENUE</p> <p>CUNNINGHAM CREEK BRIDGE B-10-0237</p>		
LOCAL ROAD	CLARK COUNTY	



**AYRES**  
**ASSOCIATES**

THIS SURVEY IS ACCURATE TO THE BEST OF MY KNOWLEDGE AND BELIEF.



CHRISTOPHER R. BADTKE  
S-3150

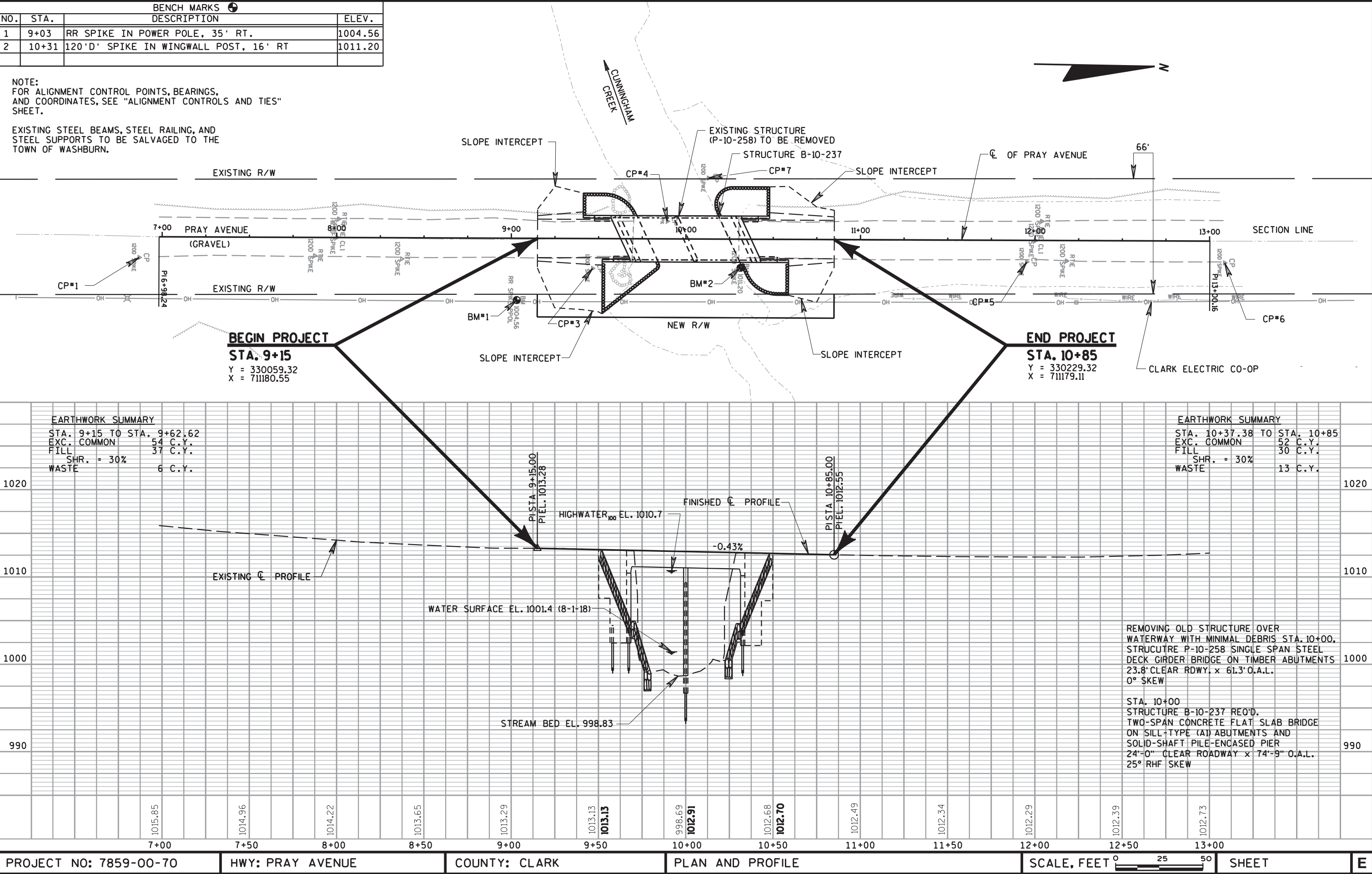
06-19-2019  
DATE



BENCH MARKS			
NO.	STA.	DESCRIPTION	ELEV.
1	9+03	RR SPIKE IN POWER POLE, 35' RT.	1004.56
2	10+31	120'D SPIKE IN WINGWALL POST, 16' RT	1011.20

NOTE:  
FOR ALIGNMENT CONTROL POINTS, BEARINGS,  
AND COORDINATES, SEE "ALIGNMENT CONTROLS AND TIES"  
SHEET.

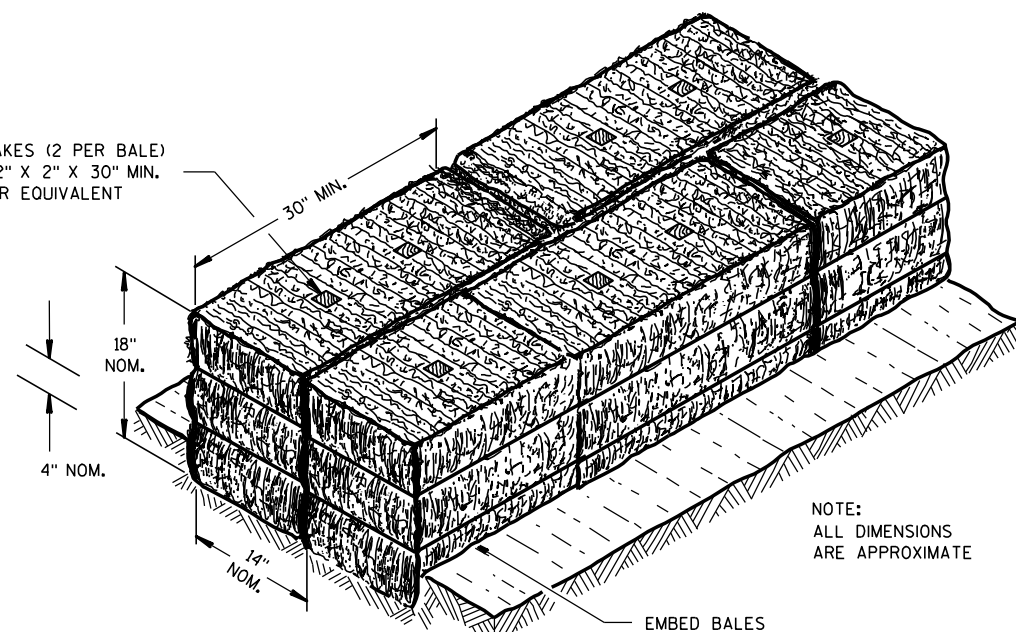
EXISTING STEEL BEAMS, STEEL RAILING, AND  
STEEL SUPPORTS TO BE SALVAGED TO THE  
TOWN OF WASHBURN.



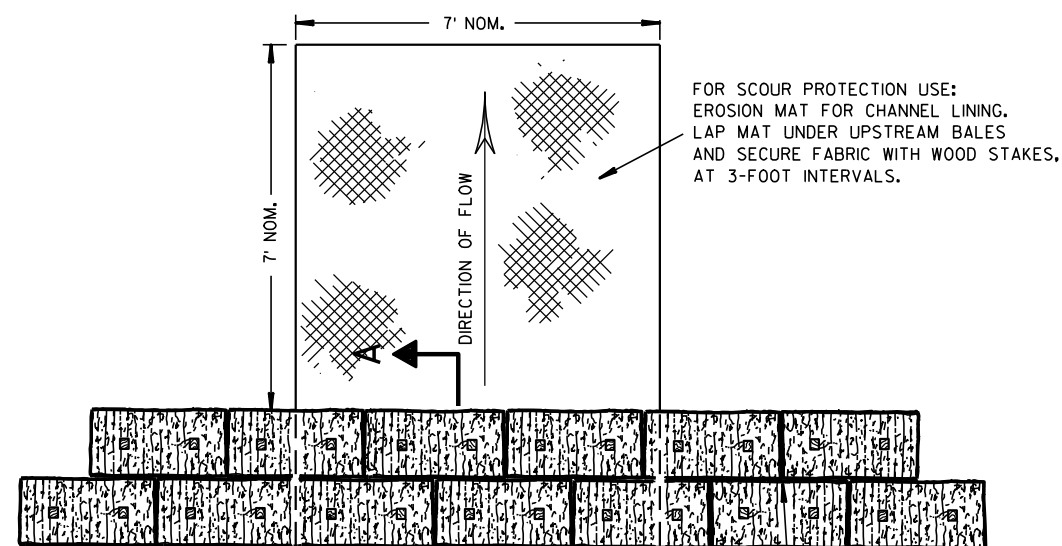
Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

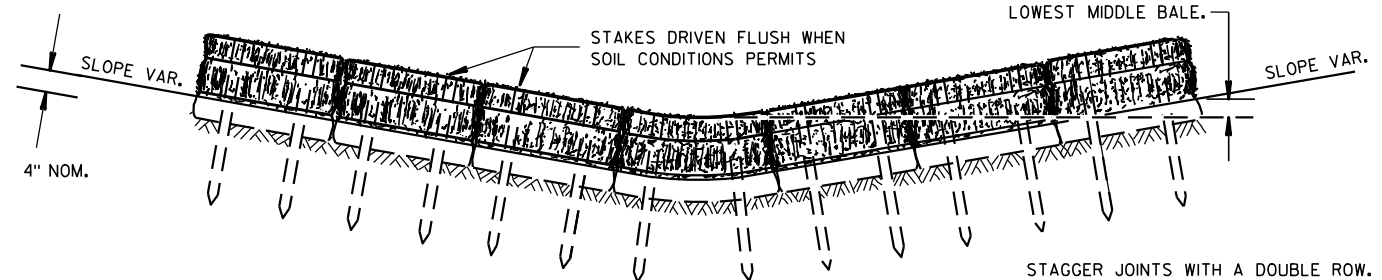
WOOD STAKES (2 PER BALE)  
NOMINAL 2" X 2" X 30" MIN.  
LENGTH OR EQUIVALENT



SECTION A-A



PLAN VIEW



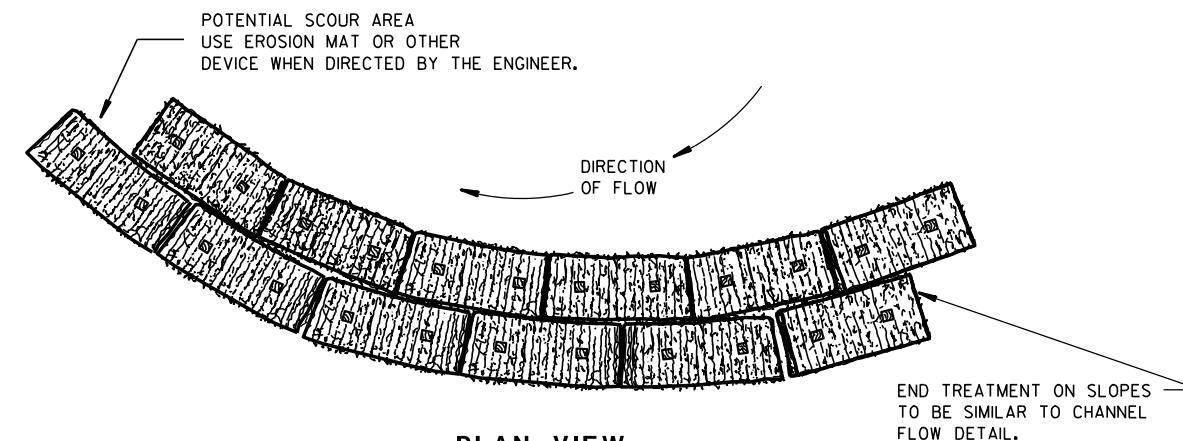
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

## GENERAL NOTES

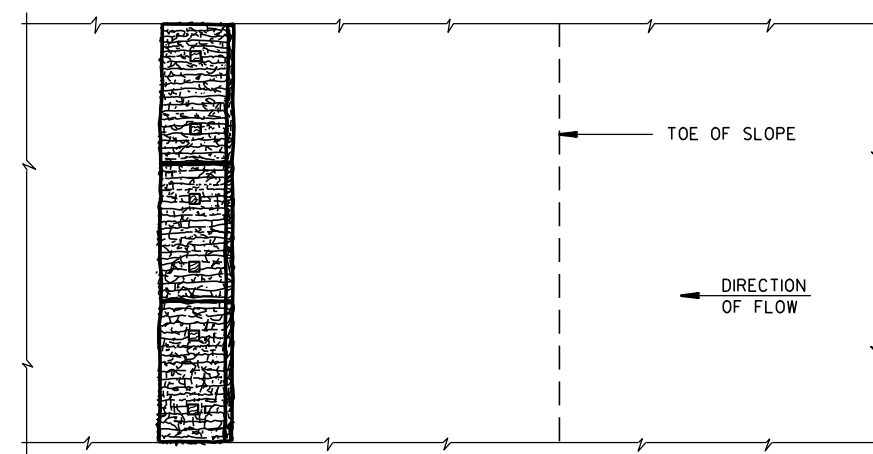
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

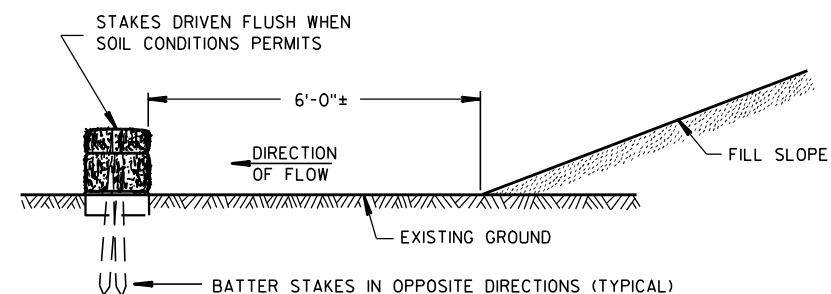


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

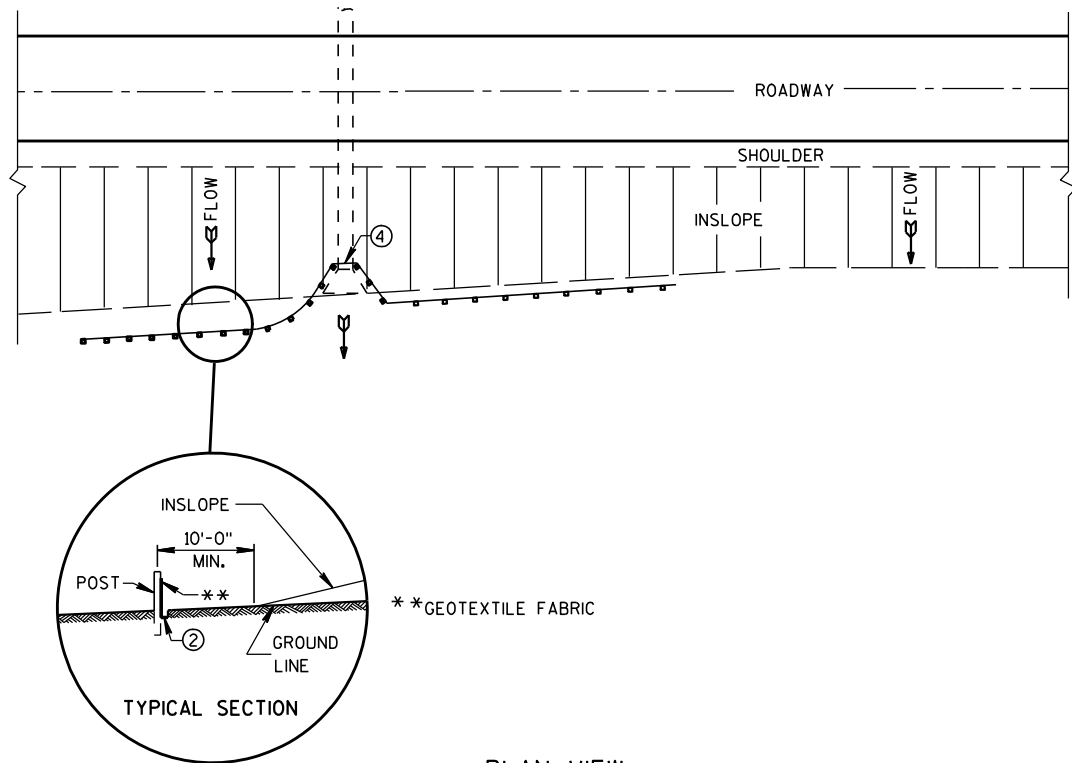
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

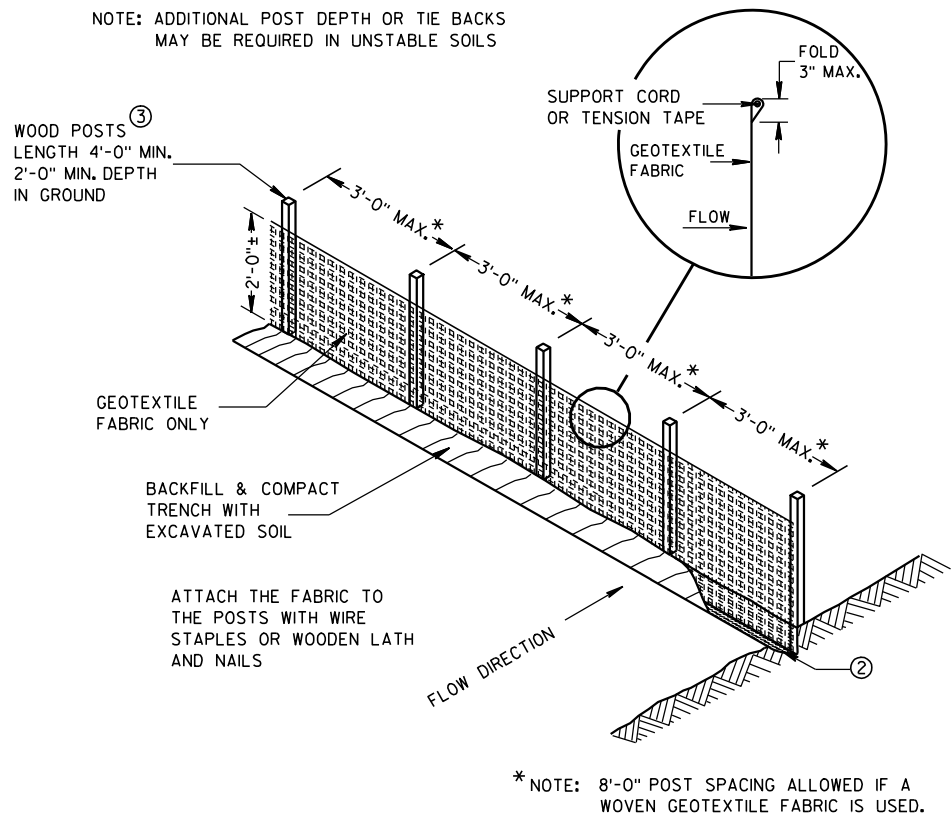
6/04/02  
DATE

FHWA

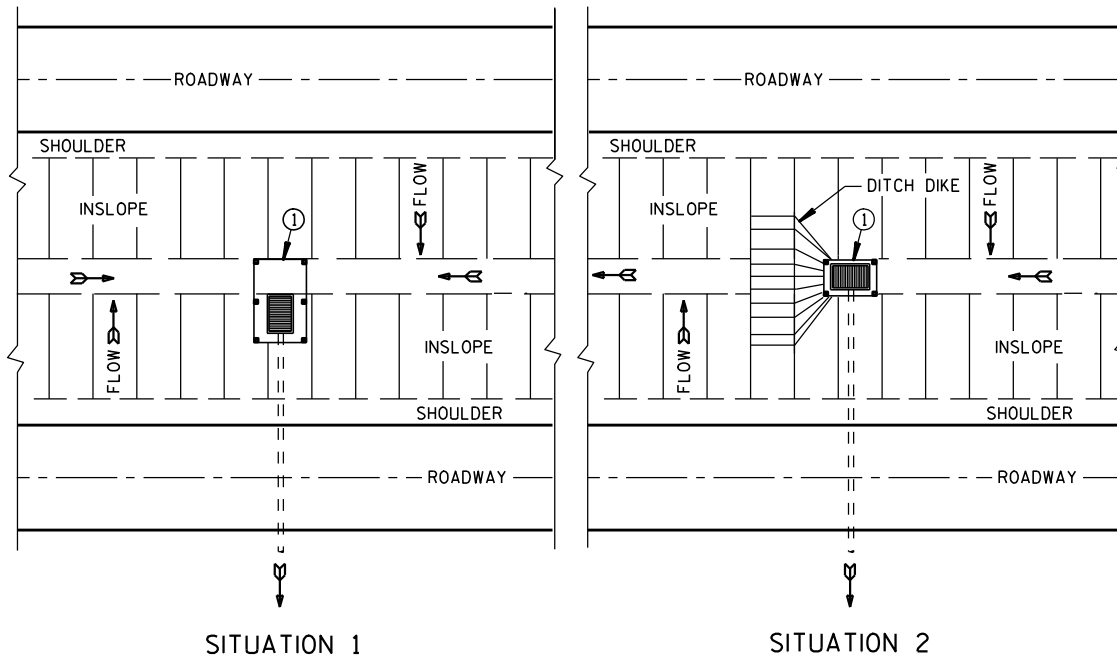
/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



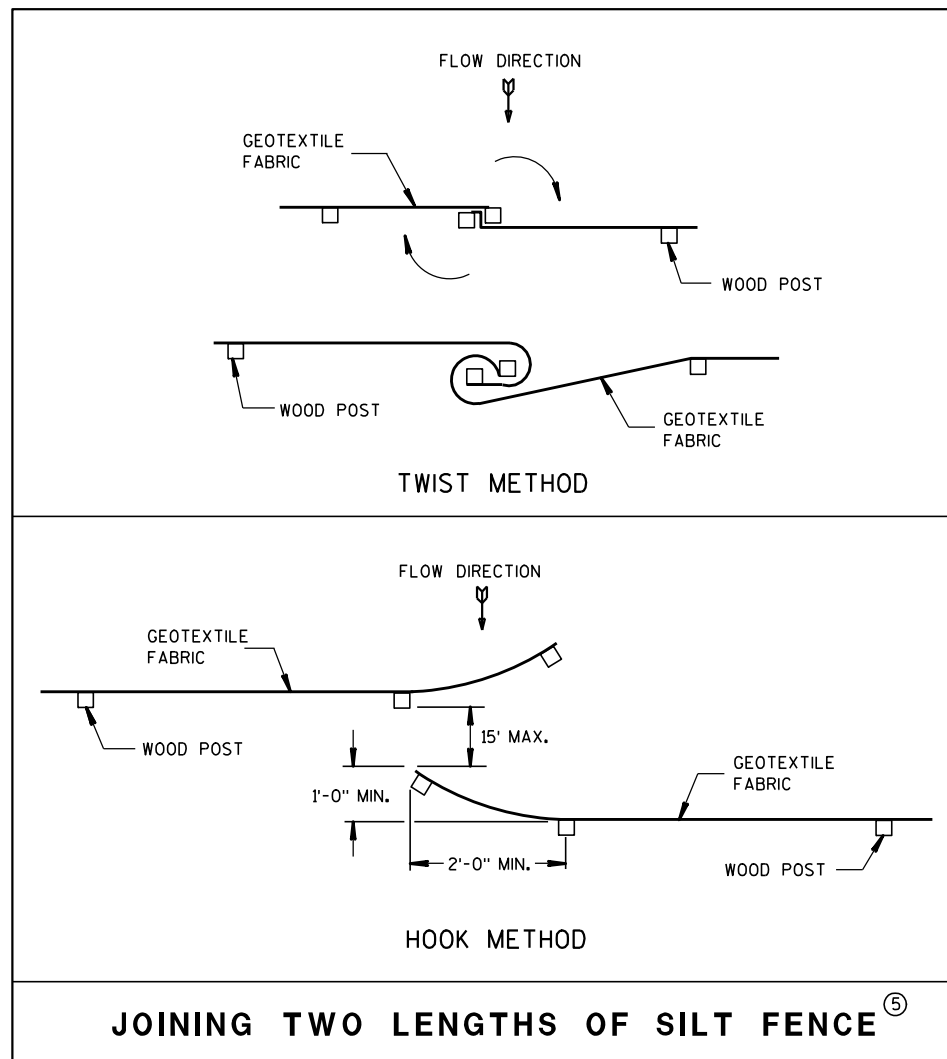
PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



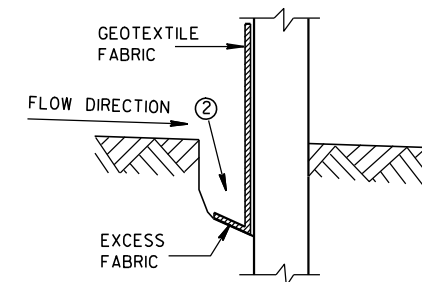
PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS



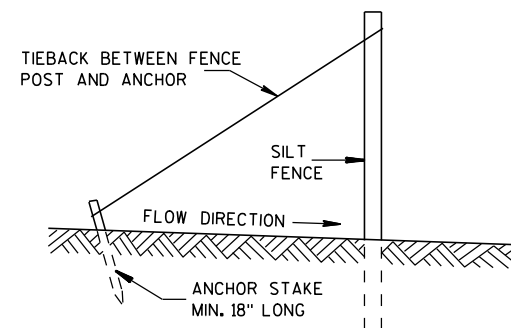
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

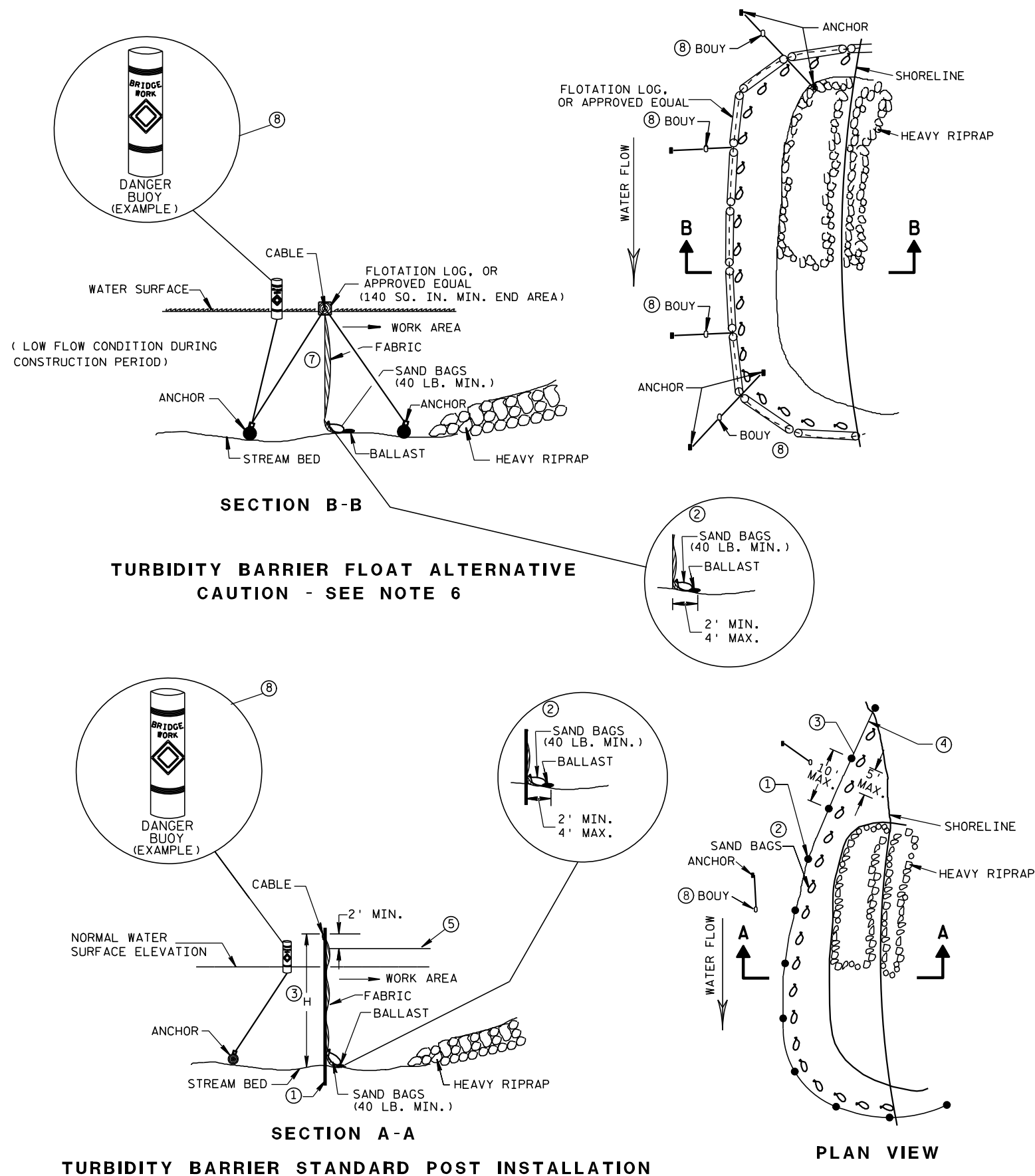


TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

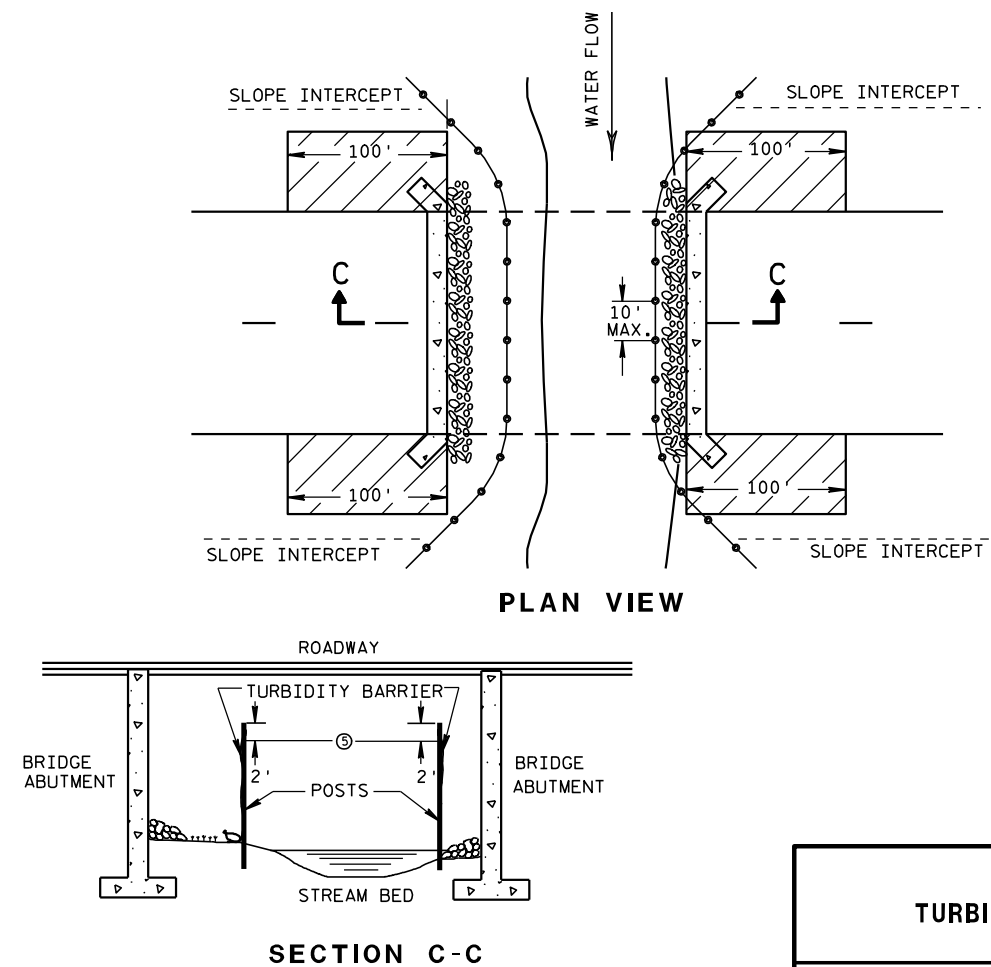


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

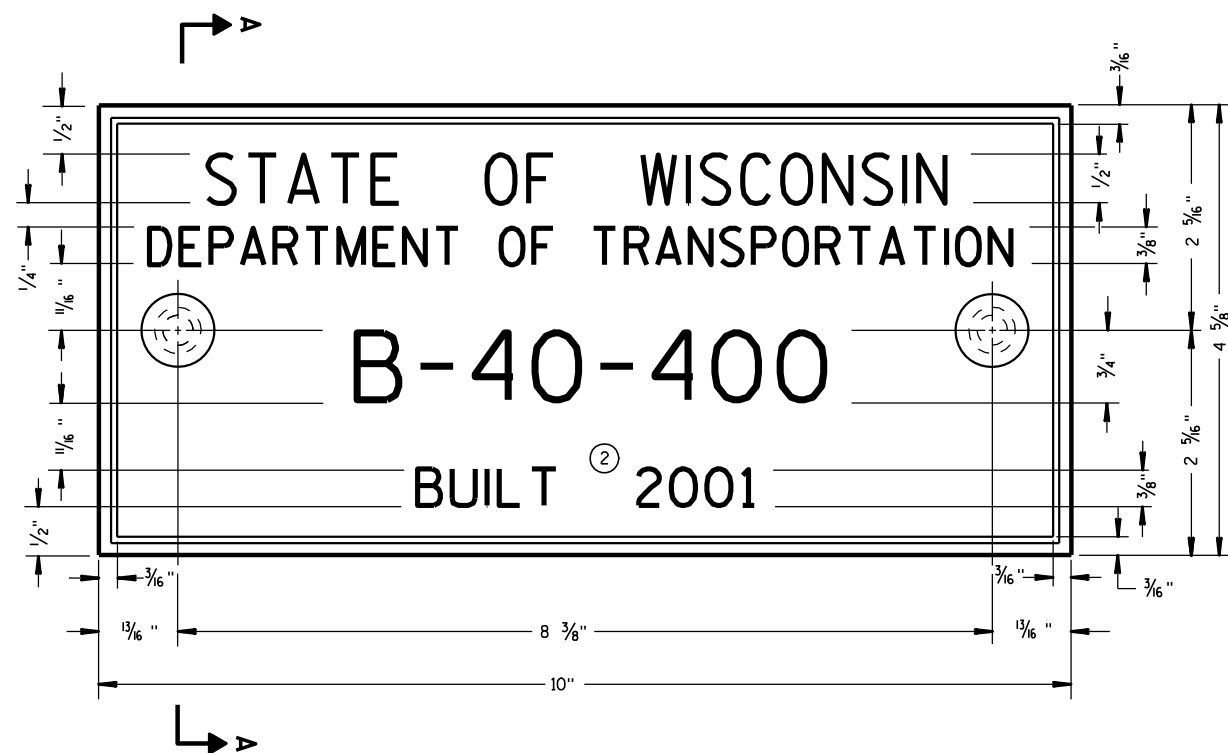
STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

APPROVED

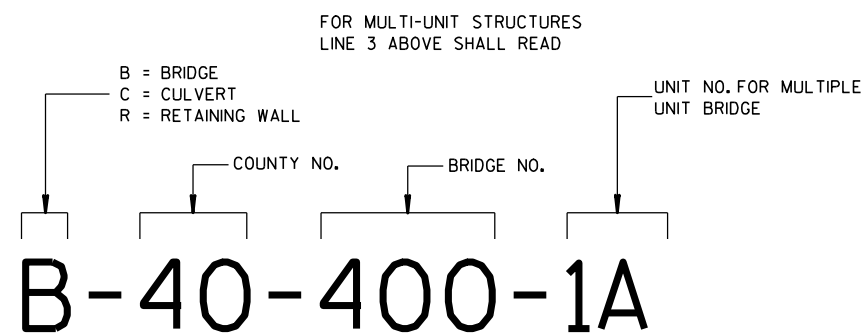
6/04/02  
 DATE

FHWA

/S/ Beth Canestra  
 CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



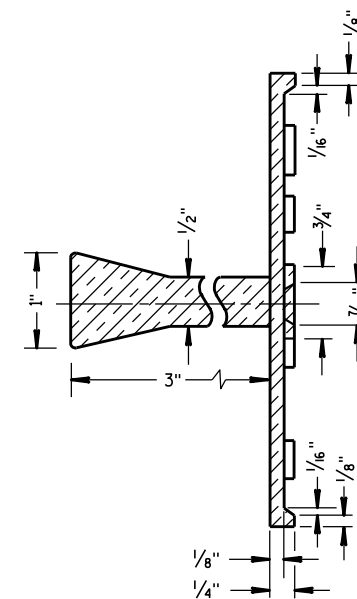
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

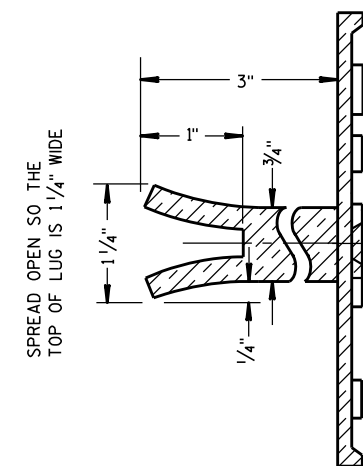
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

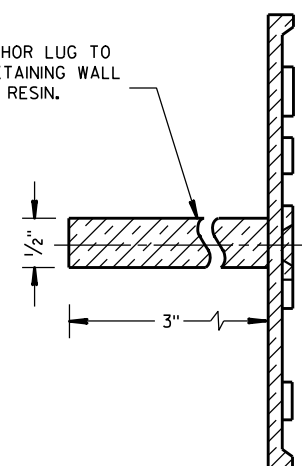


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

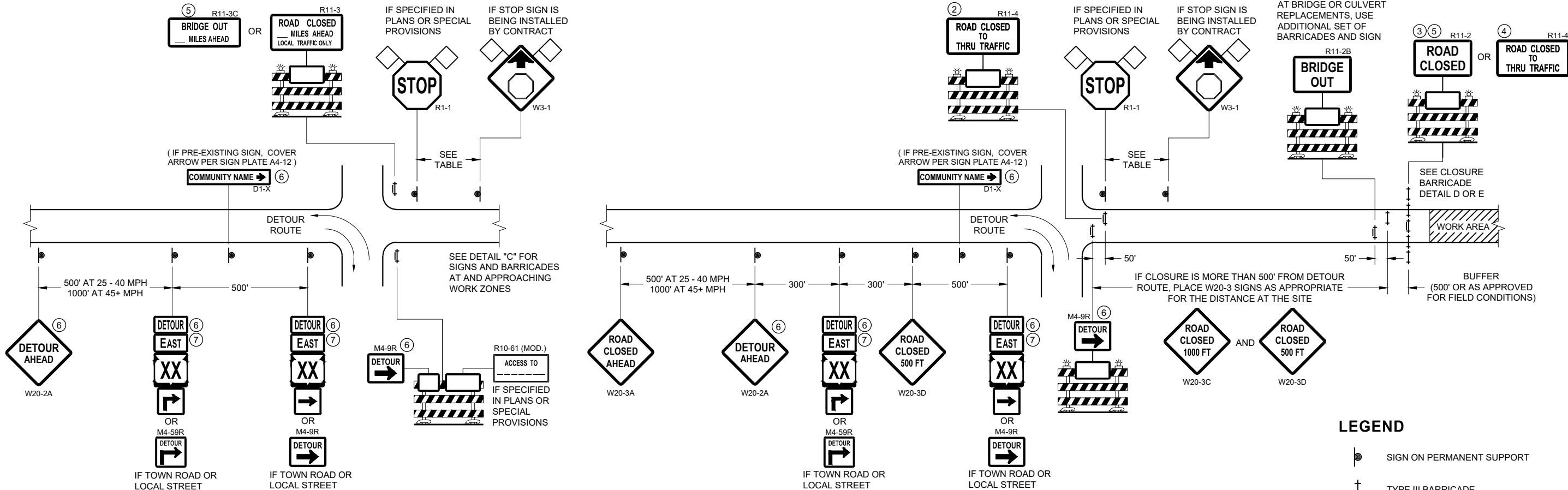
APPROVED

3/26/10  
DATE

FHWA

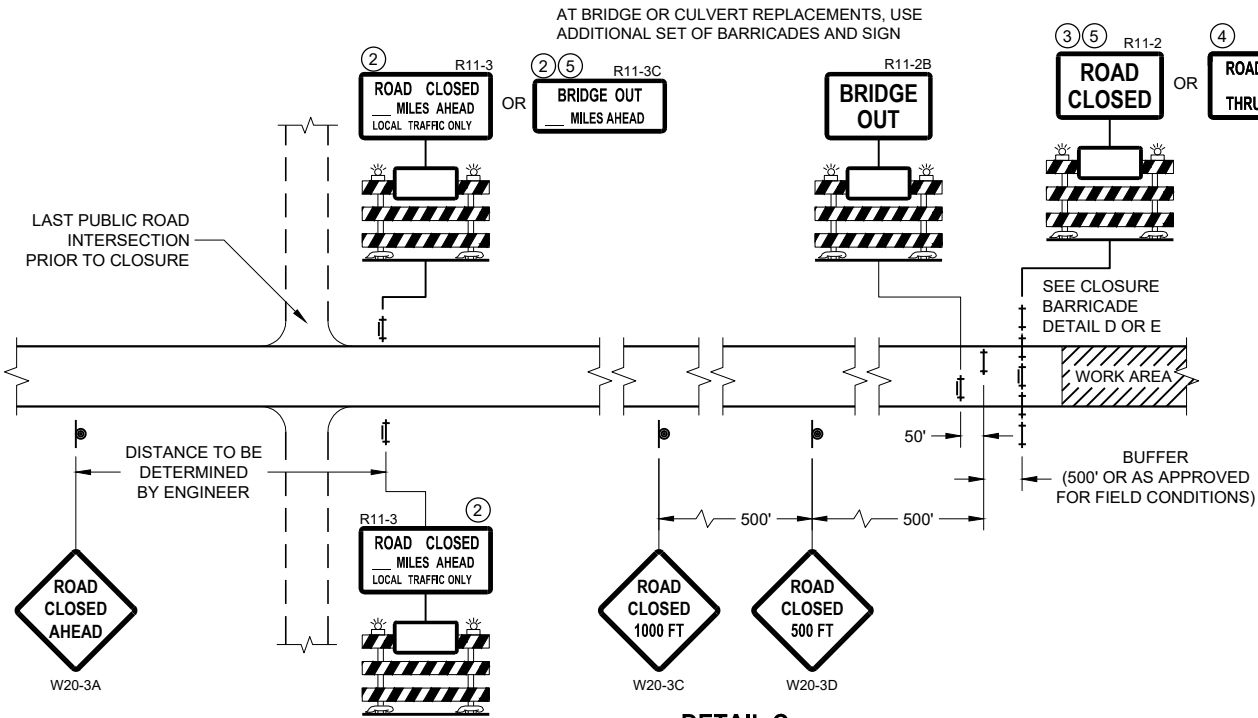
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER





SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

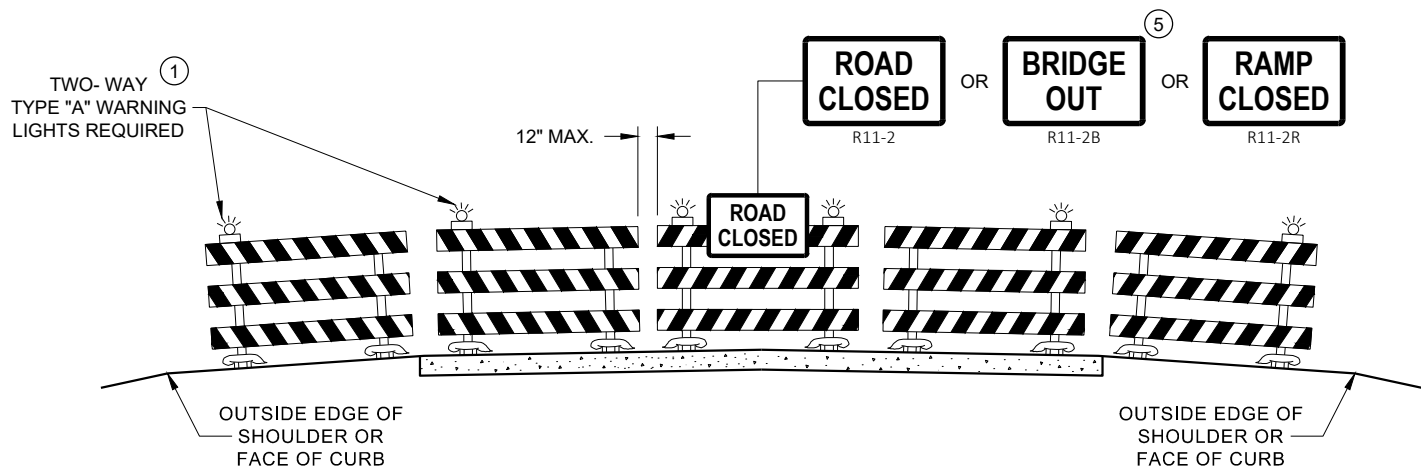


**BARRICADES AND SIGNS  
FOR MAINLINE CLOSURES**

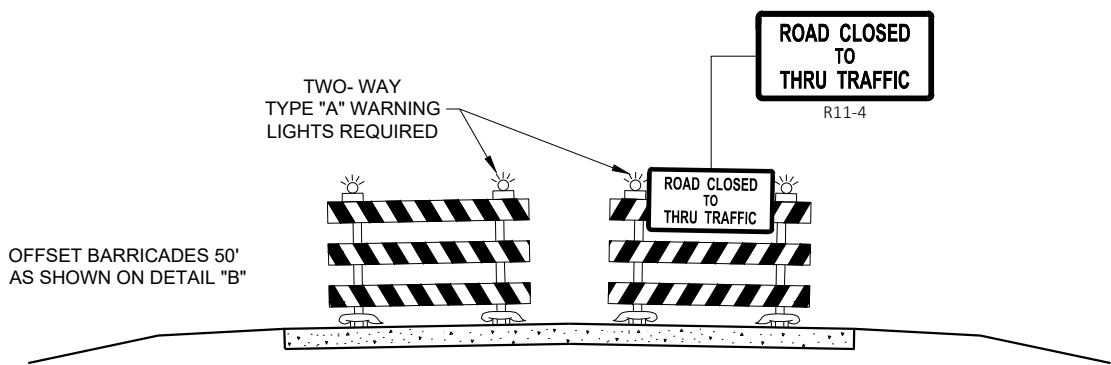
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

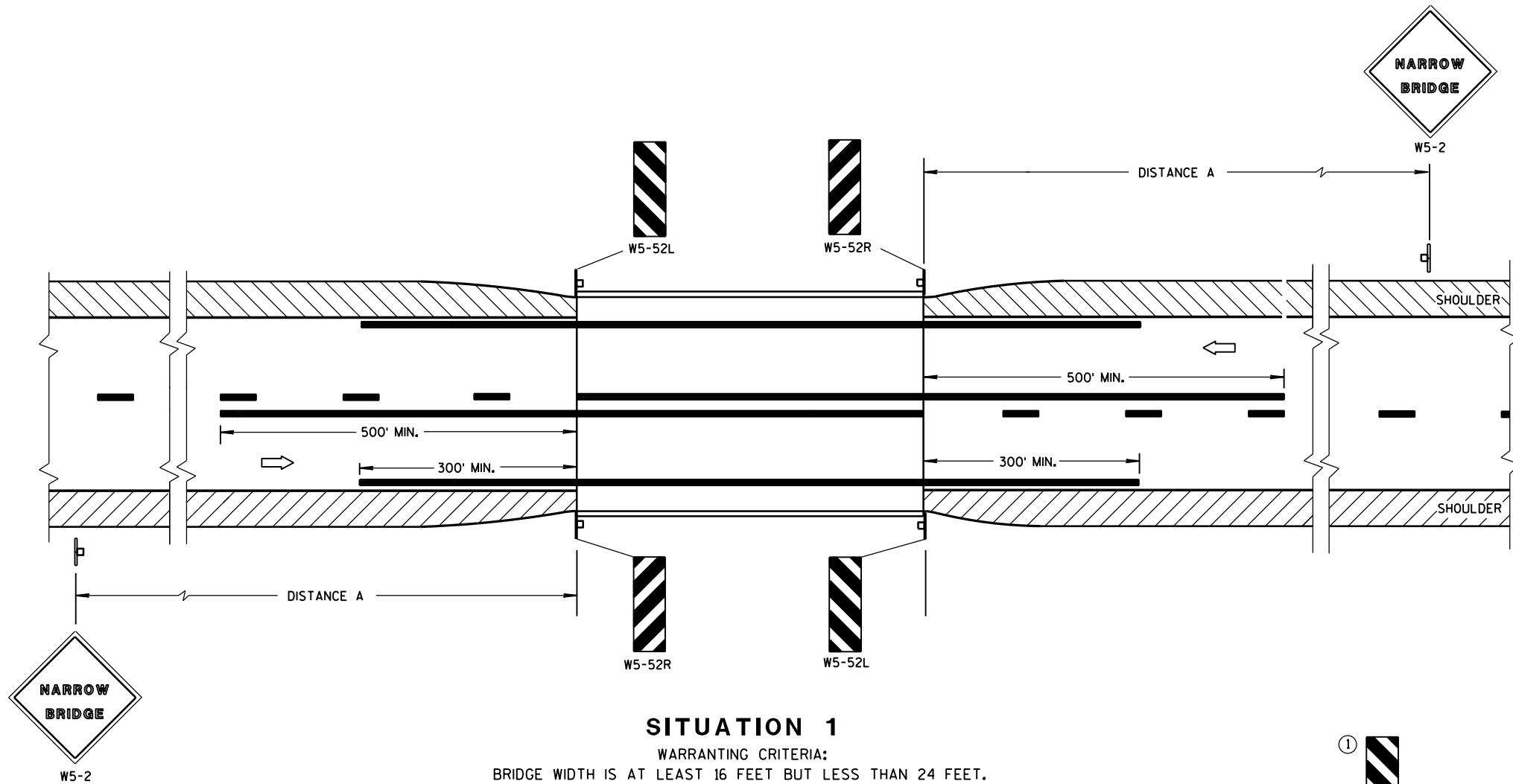
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS  
FOR  
VARIOUS CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

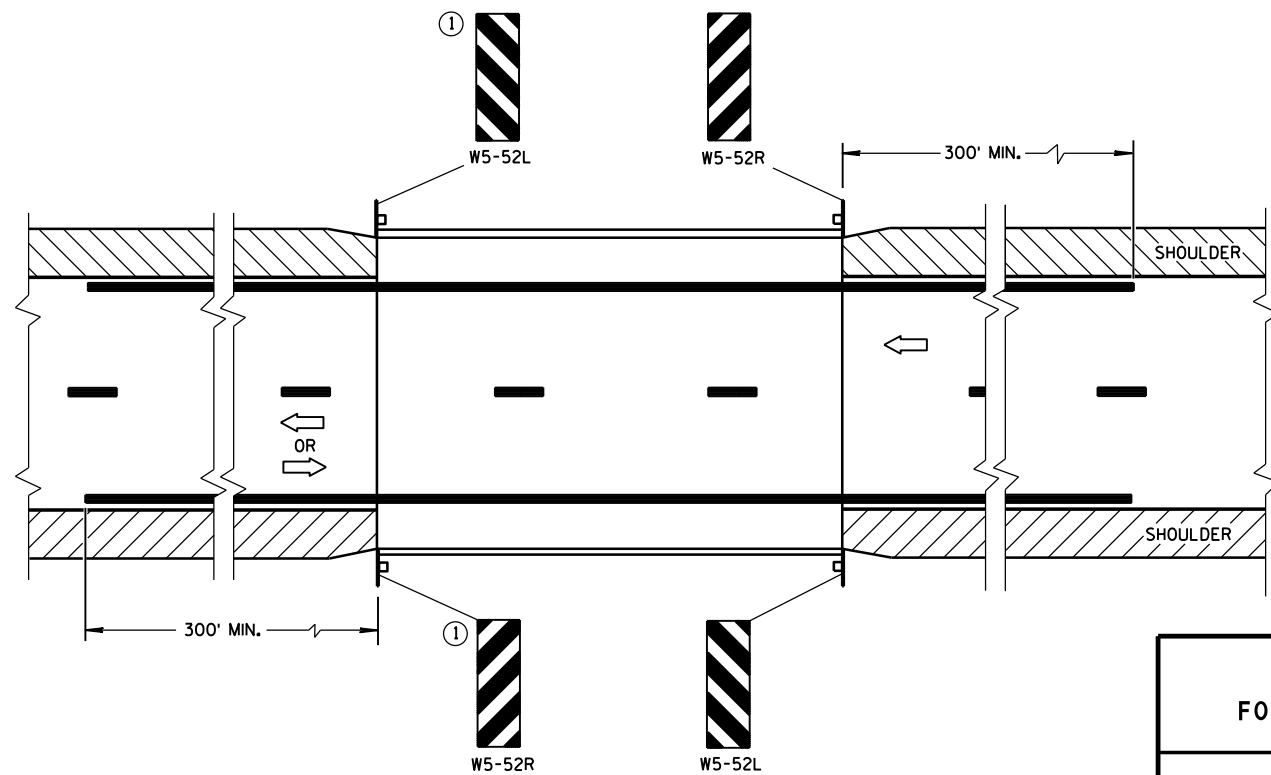
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

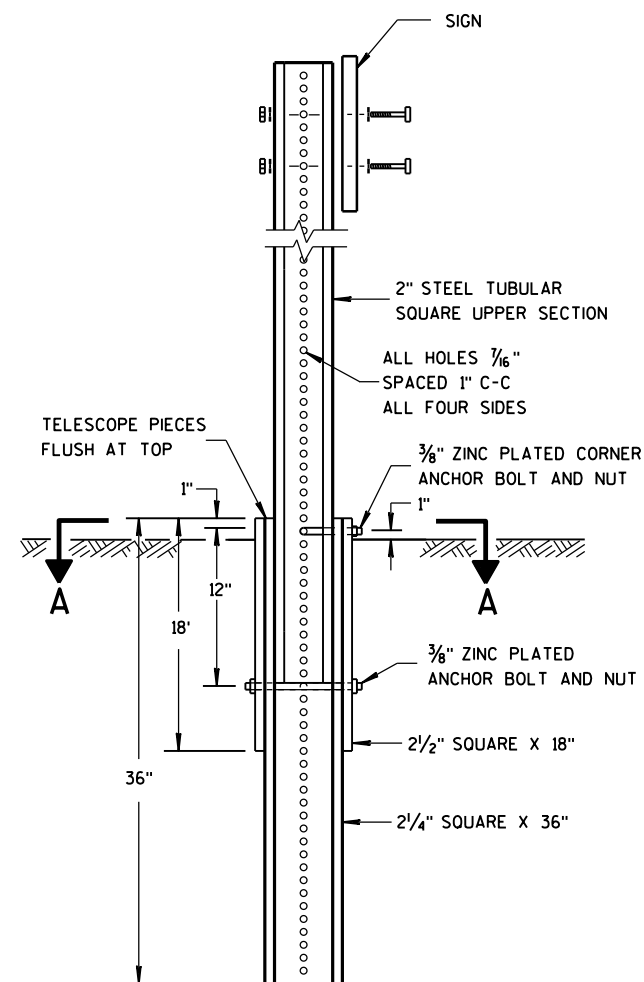
June 2017

DATE

FHWA

/S/ Matthew R. Rauch

STATE SIGNING AND MARKING ENGINEER

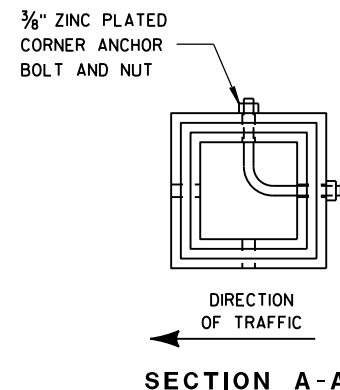


DETAIL OF TUBULAR  
STEEL SIGN POST

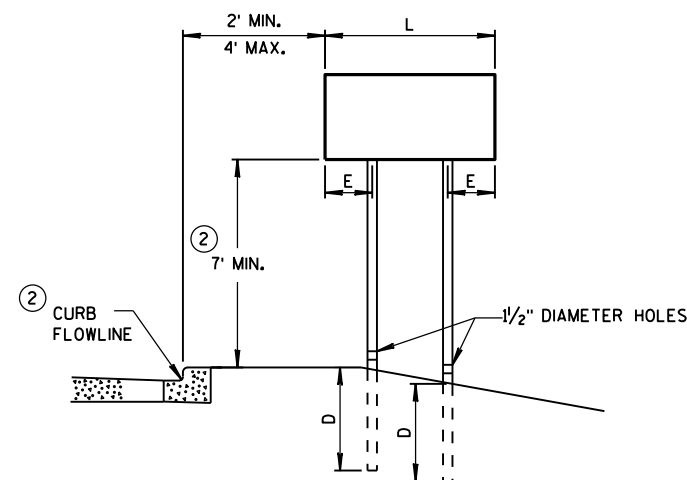
TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



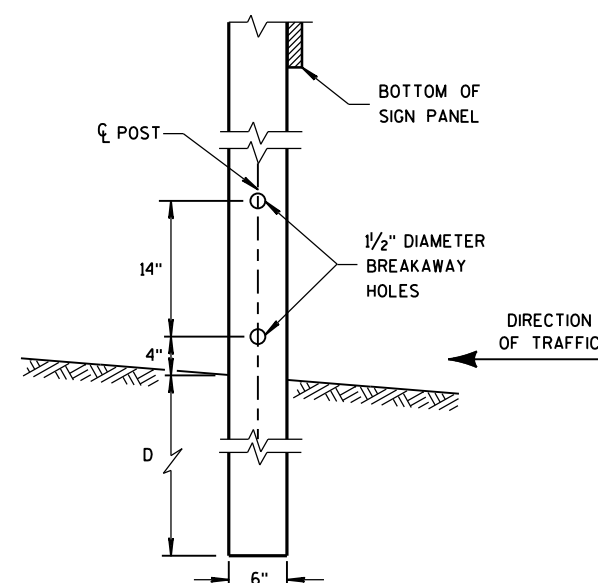
SECTION A-A



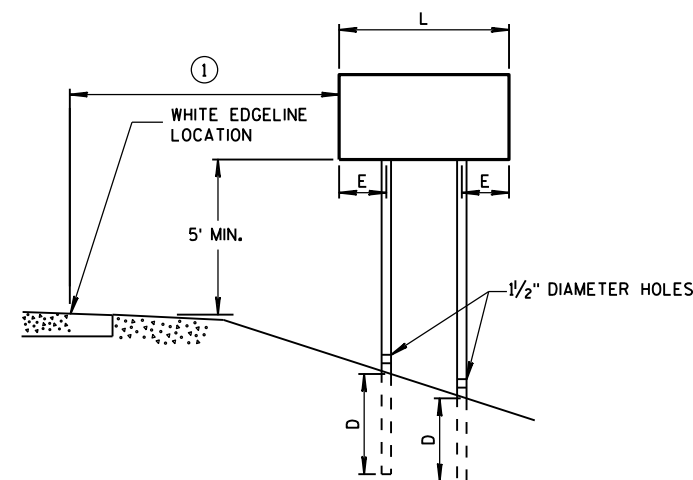
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

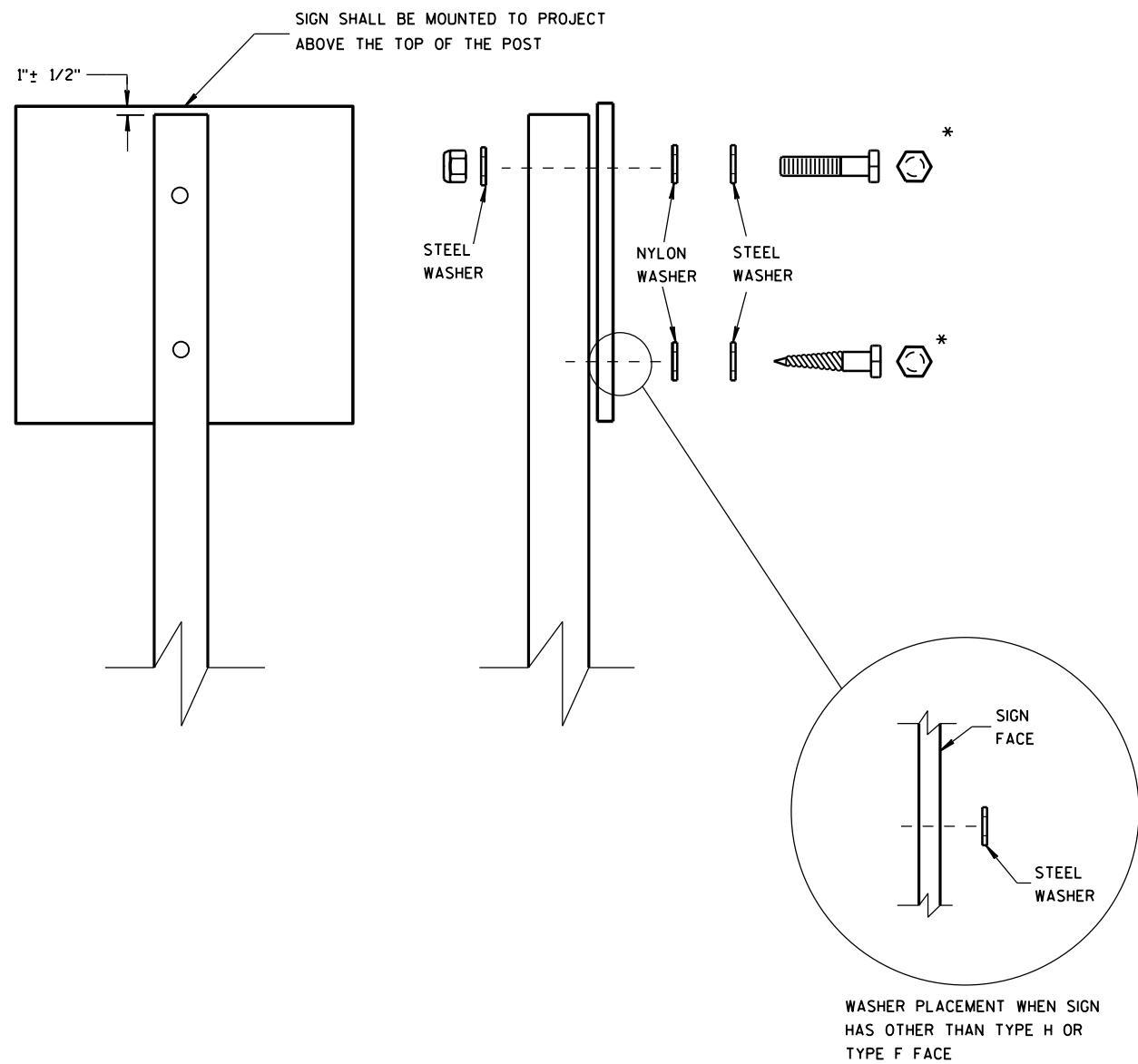
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
  - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

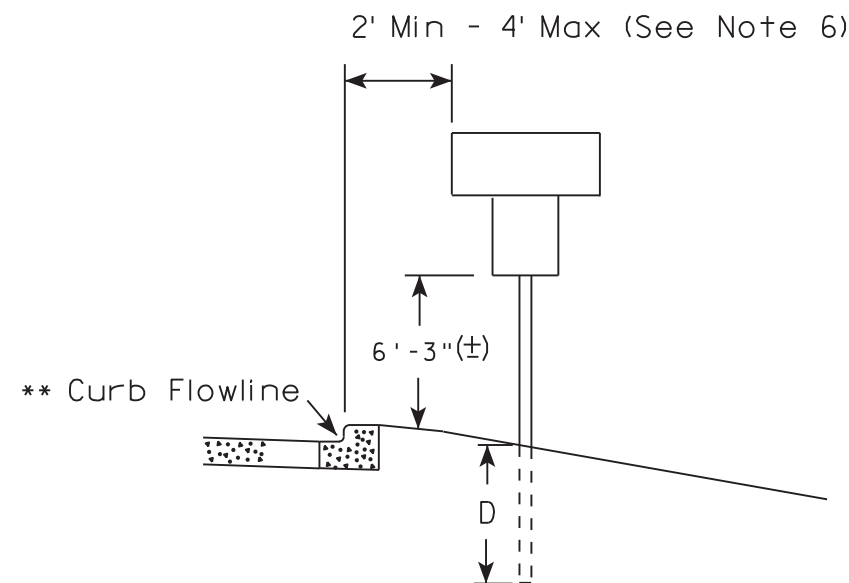
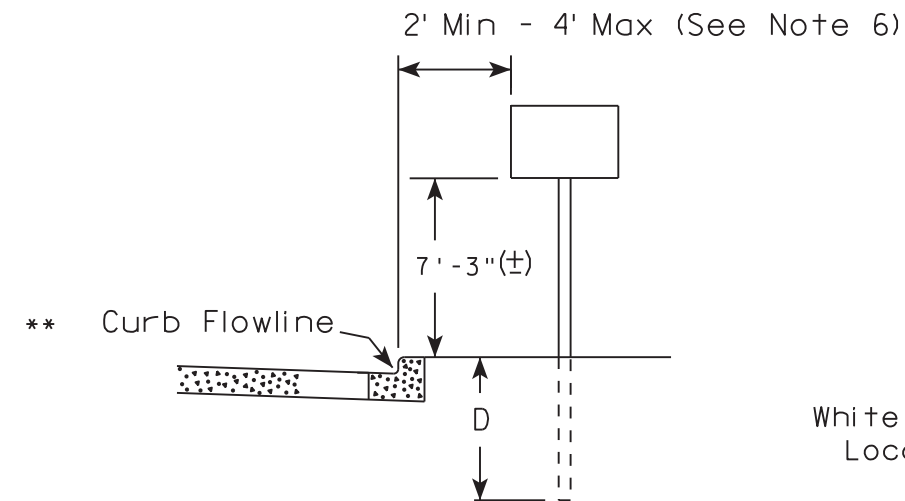
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
  - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

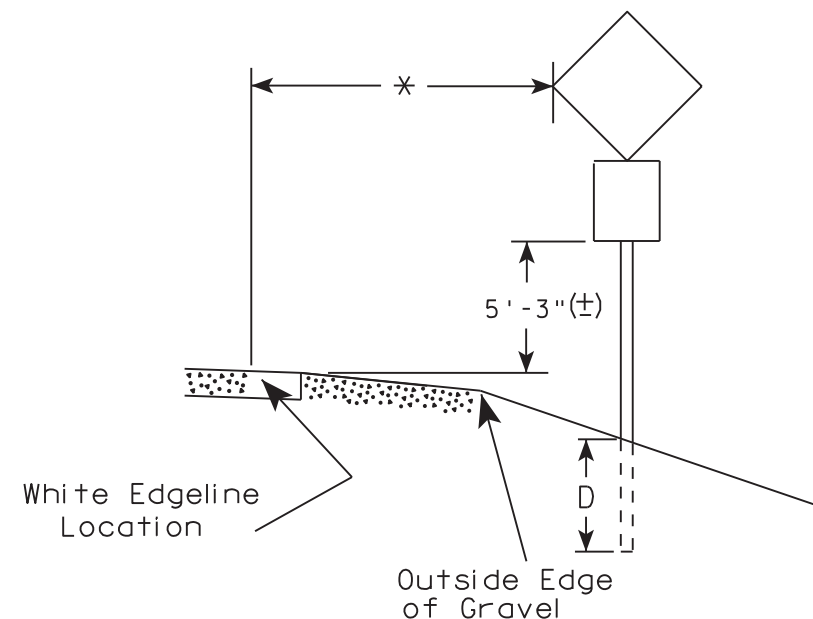
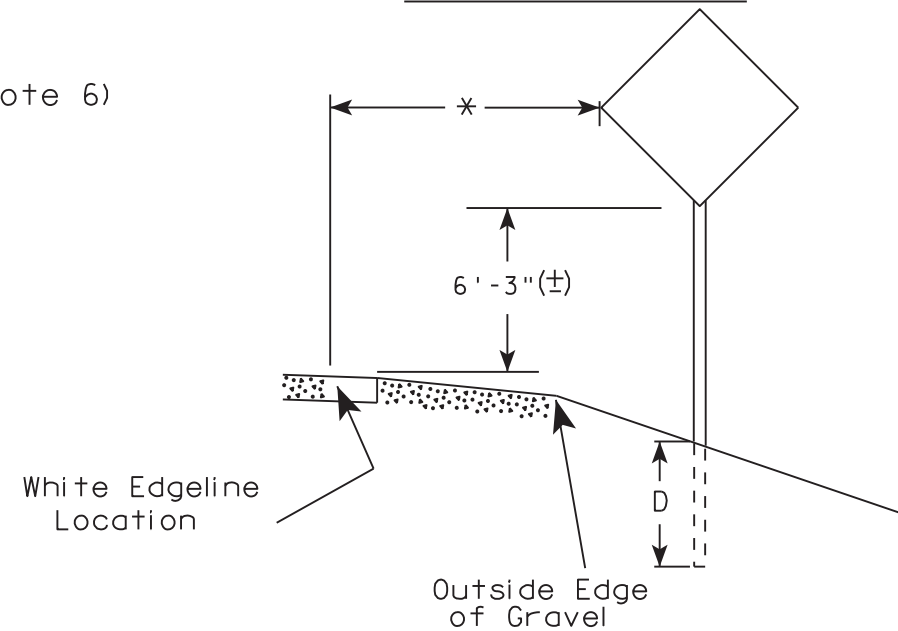
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

## URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

## RURAL AREA (See Note 2)



\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

## GENERAL NOTES

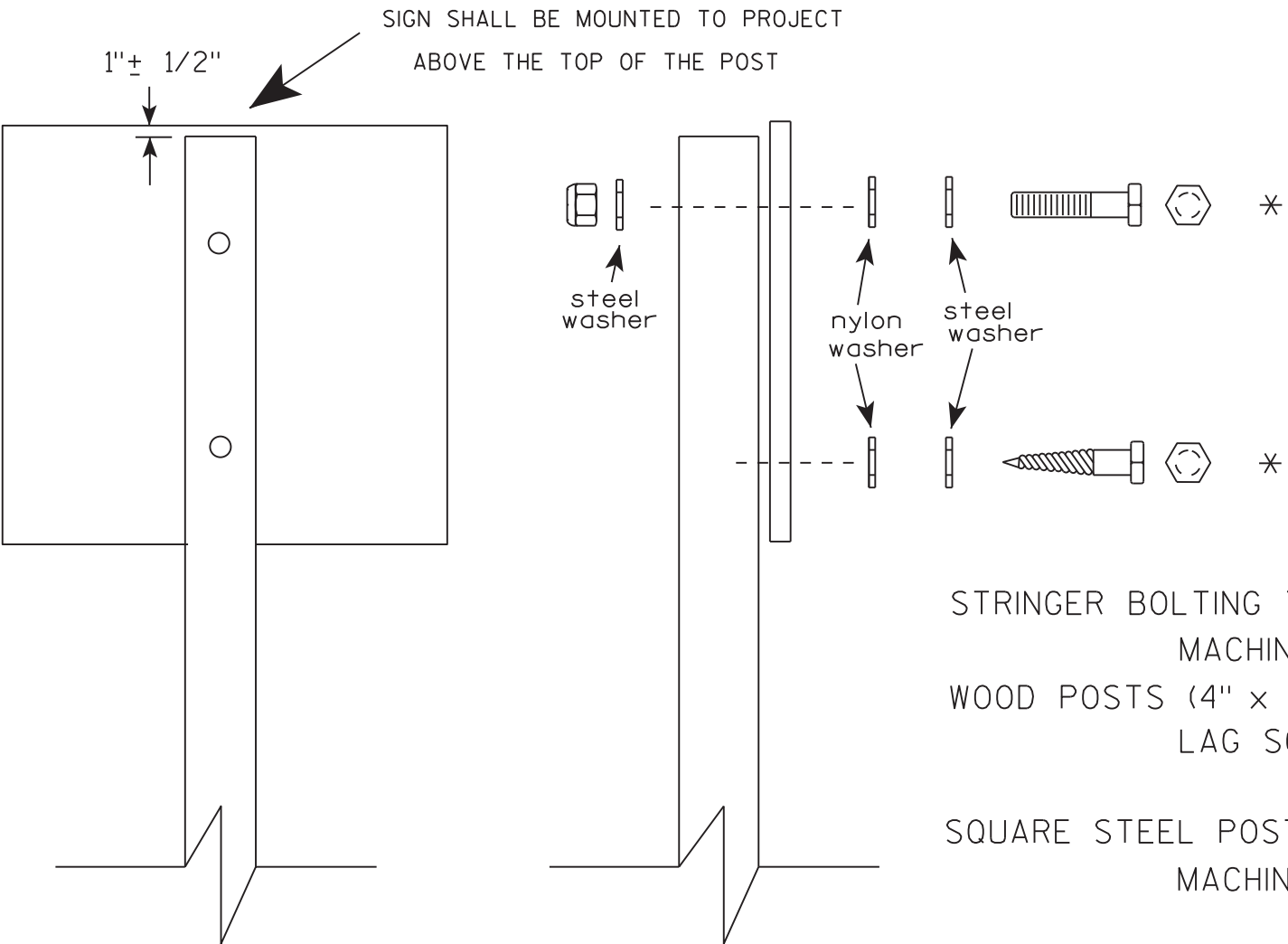
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
  - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

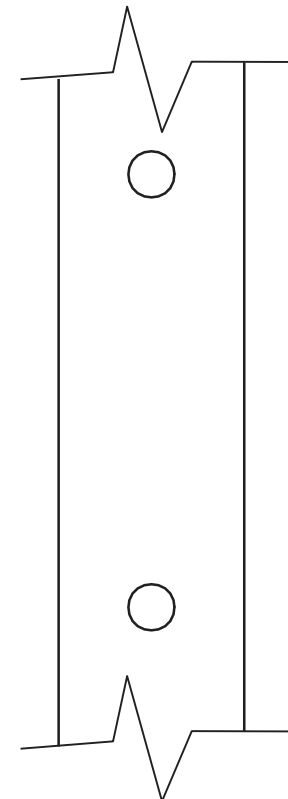
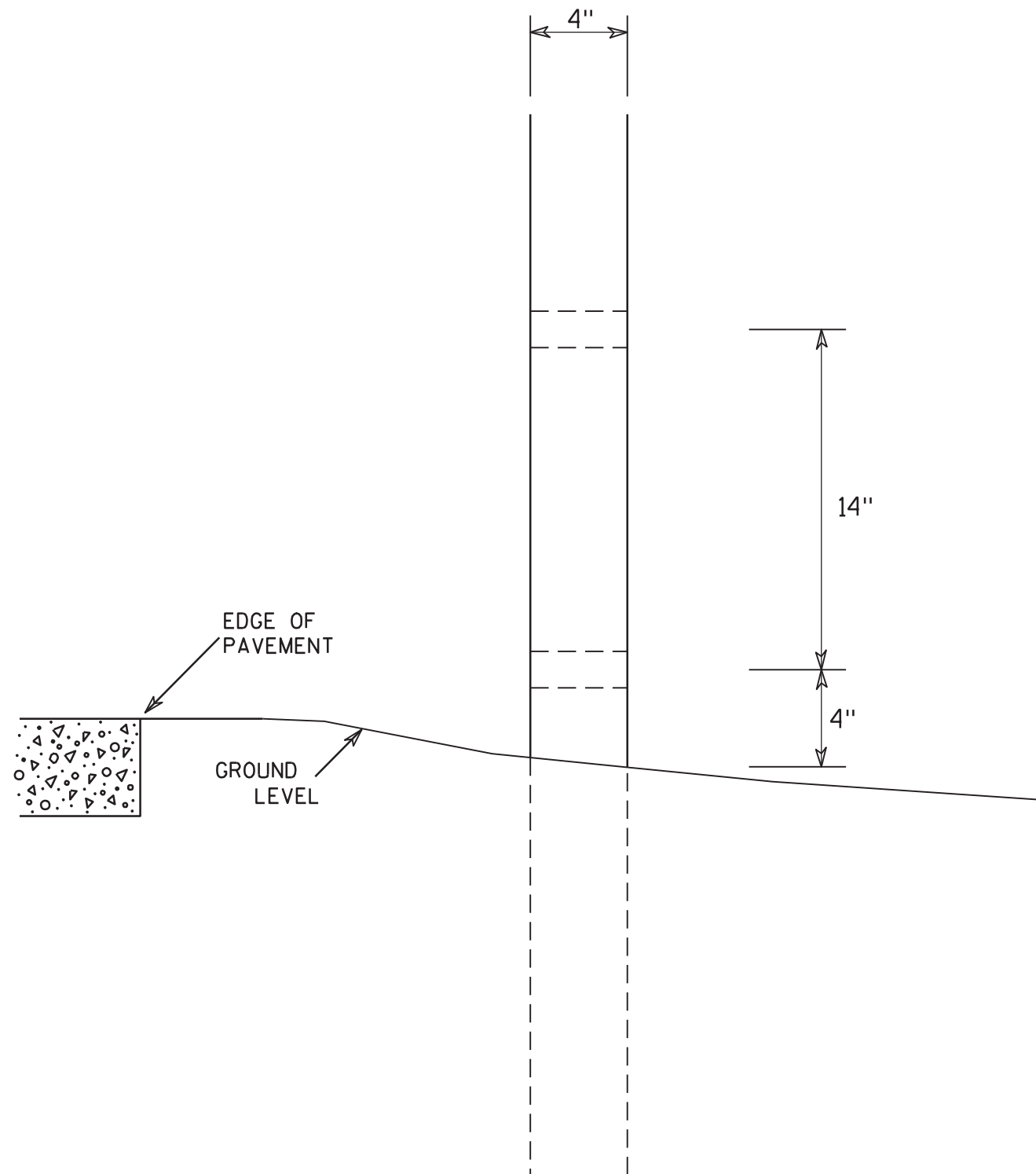
\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS  
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8



SIDE VIEW

# GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

## 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO: 7859-00-70

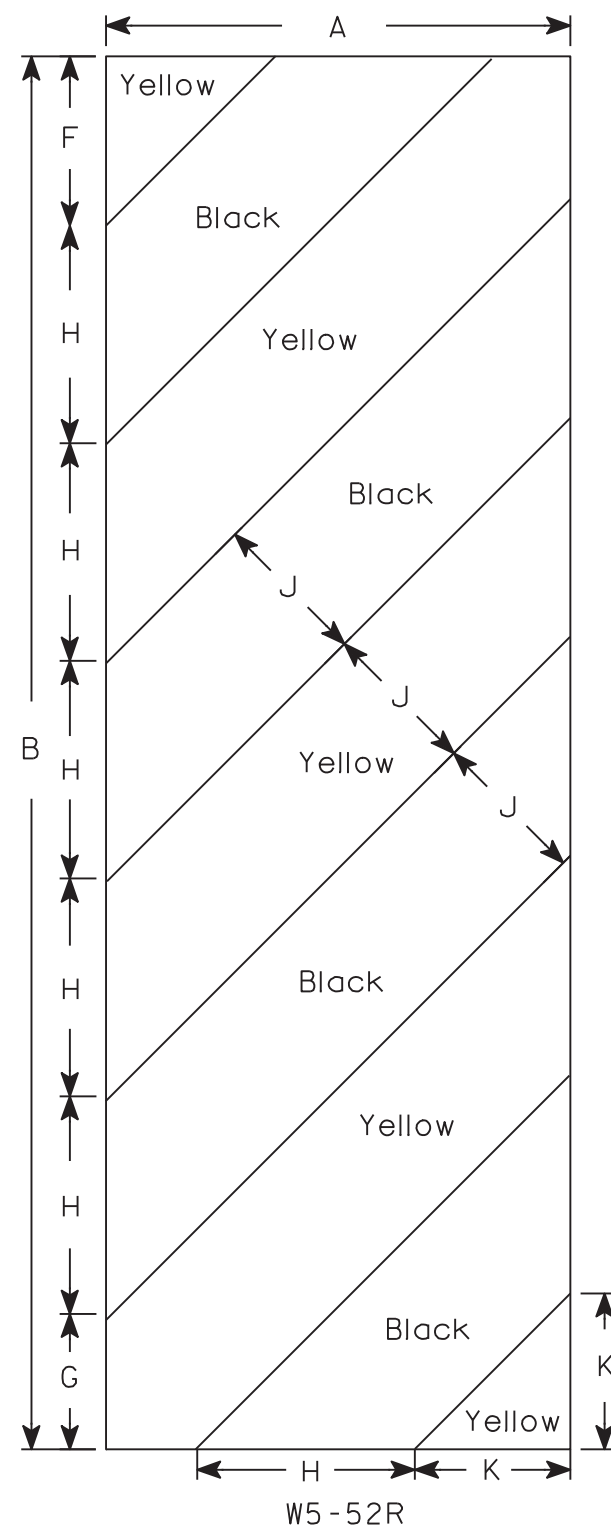
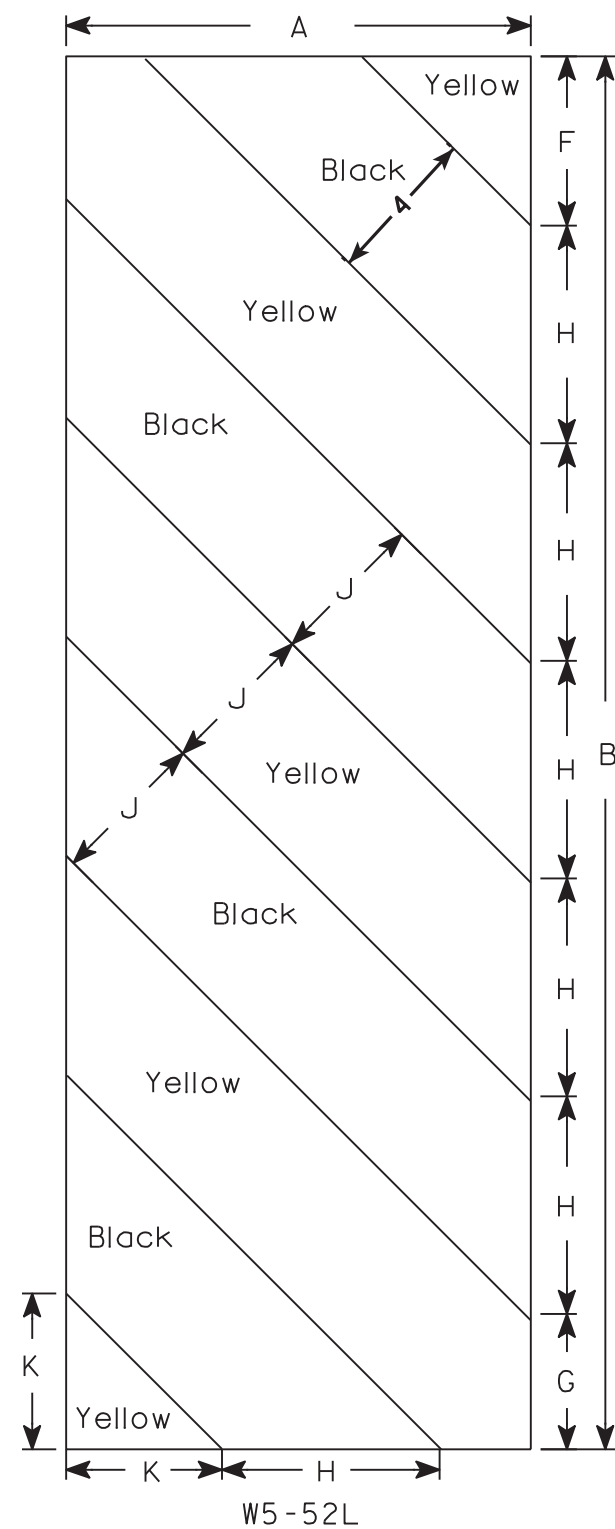
HWY: PRAY AVENUE

COUNTY: CLARK

SHEET NO:

E





NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

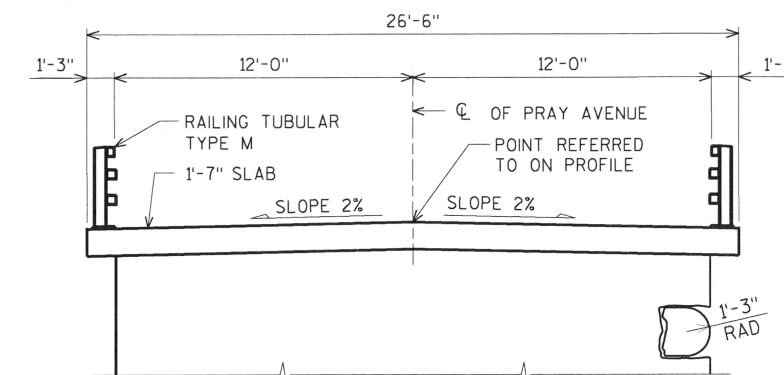
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



TYPICAL SECTION THRU BRIDGE

## DESIGN DATA

## LIVE LOAD:

DESIGN LOADING: HL-93  
 INVENTORY RATING FACTOR: 1.04  
 OPERATING RATING FACTOR: 1.35  
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 #/S.F.

## MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE  $f'_c$  = 4,000 p.s.i.  
 ALL OTHER  $f'_c$  = 3,500 p.s.i.  
 HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60)  $f_y$  = 60,000 p.s.i.

## HYDRAULIC DATA:

## 100 YEAR FREQUENCY

$Q_{100}$  = 4,740 c.f.s.  
 VEL. = 10.4 f.p.s.  
 $HW_{100}$  = EL. 1011.15  
 WATERWAY AREA = 458 sq. ft.  
 DRAINAGE AREA = 20.8 sq. mi.  
 SCOUR CRITICAL CODE = 5  
 DATUM = NAVD88 (2012)

## 2 YEAR FREQUENCY

$Q_2$  = 1,180 c.f.s.  
 VEL. = 5.4 f.p.s.  
 $HW_2$  = EL. 1005.78

## FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS + PER PILE. ESTIMATED LENGTH OF 25'-0".

PIER TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS + PER PILE. ESTIMATED LENGTH OF 30'-0".

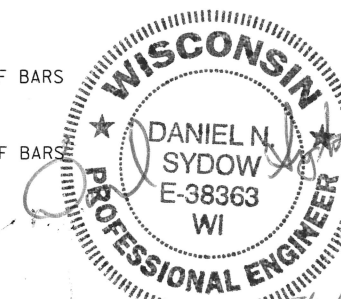
†THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

## TRAFFIC DATA:

A.D.T. = <100 (2020)  
 A.D.T. = <100 (2040)  
 R.D.S. = 55 M.P.H.

## LIST OF DRAWINGS

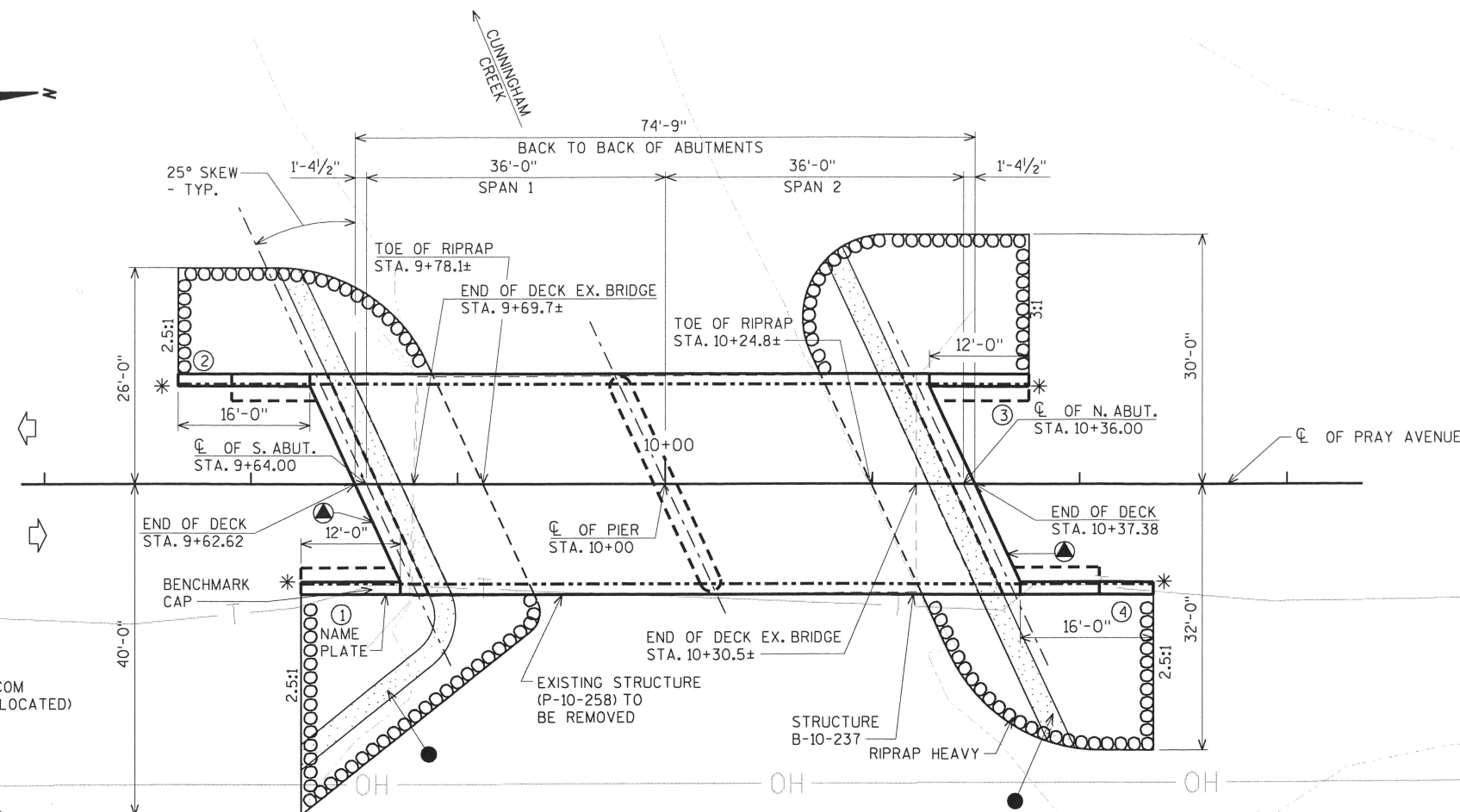
1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. WING 1 DETAILS
6. WING 2 DETAILS
7. SOUTH ABUTMENT PILE LAYOUT & BILL OF BARS
8. NORTH ABUTMENT
9. WING 3 DETAILS
10. WING 4 DETAILS
11. NORTH ABUTMENT PILE LAYOUT & BILL OF BARS
12. PIER
13. SUPERSTRUCTURE
14. SUPERSTRUCTURE DETAILS
15. RAILING TUBULAR TYPE M



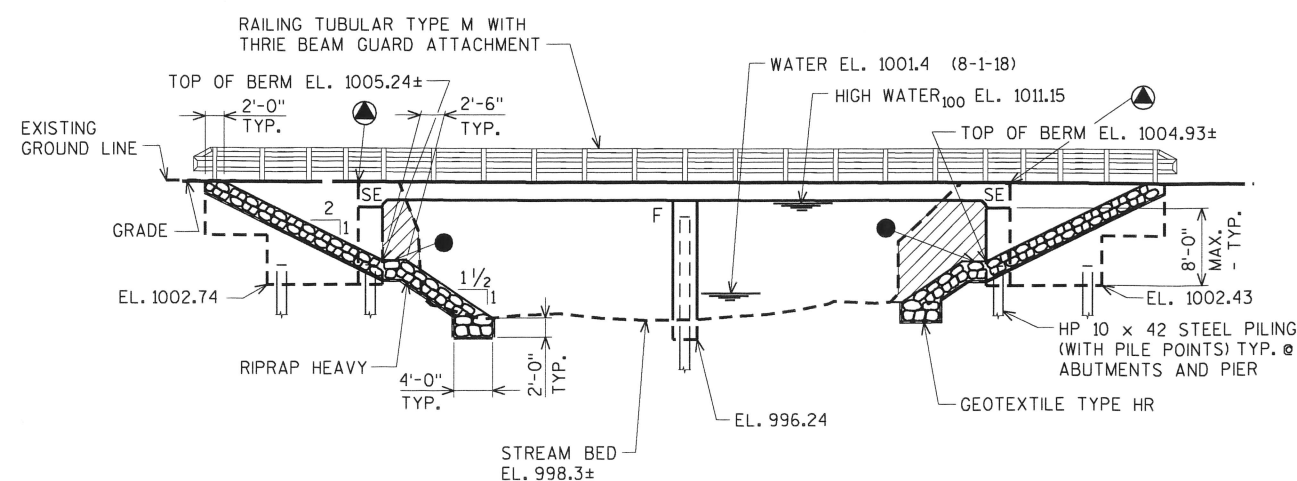
BRIDGE OFFICE CONTACT:  
 WILLIAM DREHER  
 (608)-266-8489

CONSULTANT CONTACT:  
 DAN SYDOW  
 (715)-834-3161

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
<b>AYRES ASSOCIATES</b>		3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>William C. Dreher</i> SDR		08/05/19
CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-10-237			
PRAY AVENUE OVER CUNNINGHAM CREEK			
COUNTY	CLARK	TOWN/CITY/VILLAGE	WASHBURN
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	ZSS	DESIGN CK'D.	JLB
DRAWN BY	JLB	PLANS CK'D.	BNS
GENERAL PLAN			SHEET 1 OF 15

PLAN  
TWO-SPAN CONCRETE FLAT SLAB BRIDGE

- \* ATTACHMENT FOR THRIE BEAM TYPE GUARDRAIL.
- DENOTES WING NUMBER.
- ▲ PROTECTION ANGLE AT END OF DECK.
- ECO-PASSAGE. SEE DETAIL ON SHEET 2.

ELEVATION  
(NORMAL TO CL OF CREEK)

COST OF EXCAVATION IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-10-237".

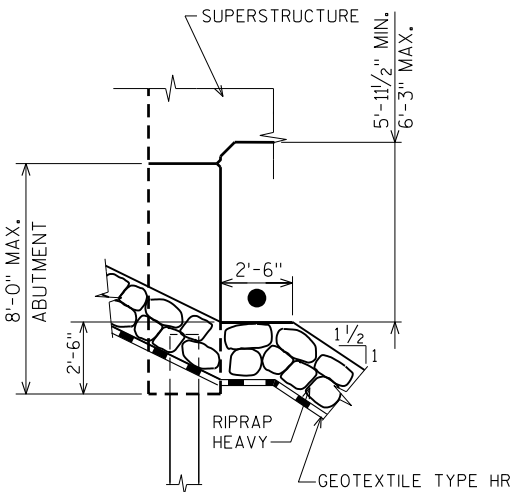
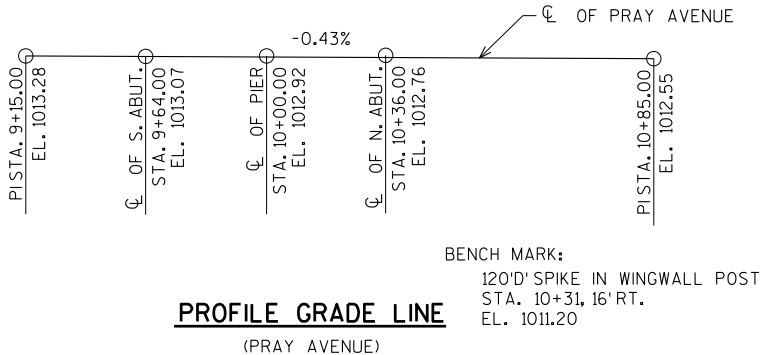
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TOTAL ESTIMATED QUANTITIES

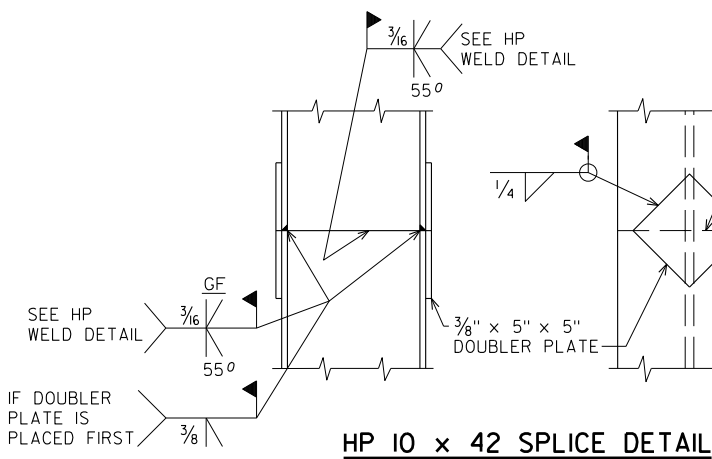
BID ITEM NUMBER	BID ITEMS	UNIT	S. ABUT.	PIER 1	N. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-----	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-10-237	LS	-----	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	200	-----	200	-----	400
502.0100	CONCRETE MASONRY BRIDGES	CY	46	38	46	121	251
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	-----	265	265
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,220	1,680	2,220	-----	6,120
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,860	60	1,860	28,310	32,090
506.0105	STRUCTURAL STEEL CARBON	LB	-----	-----	-----	510	510
513.4061	RAILING TUBULAR TYPE M	LF	30	-----	30	150	210
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	9	-----	9	-----	18
550.0500	PILE POINTS	EACH	6	6	6	-----	18
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	150	180	150	-----	480
606.0300	RIPRAP HEAVY	CY	100	-----	90	-----	190
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	-----	75	-----	150
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	-----	50	-----	100
645.0120	GEOTEXTILE TYPE HR	SY	190	-----	180	-----	370
	NON-BID ITEMS						
	FILLER	SIZE	-----	-----	-----	-----	1/2" & 3/4"

EXISTING STEEL BEAMS, STEEL RAILING, AND STEEL SUPPORTS NEAR ABUTMENTS TO BE SALVAGED TO THE TOWN OF WASHBURN

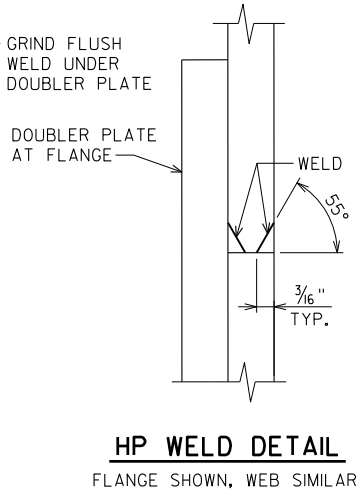


ECO-PASSAGE DETAIL

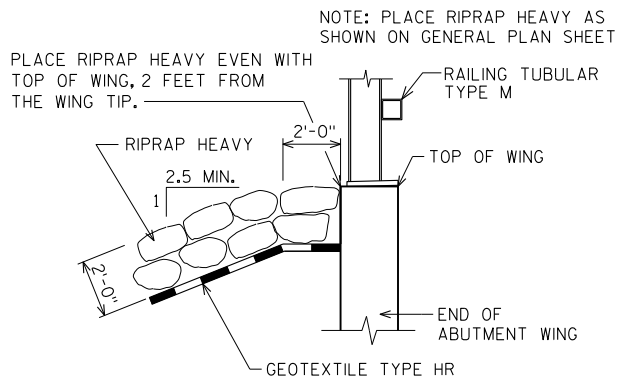
ECO-PASSAGE.  
FILL VOIDS IN RIPRAP HEAVY WITH TRAFFIC BOND LIMESTONE SCREENINGS 3/8-INCH TO FULLY FILL ALL VOIDS AND LEAVE, ON AVERAGE, TWO INCHES ABOVE THE LOWEST ROCK POINTS WHERE THEY ABUT EACH OTHER. PROVIDE LEVEL SURFACE OF THE ECO-PASSAGE. THE TRANSITIONS OF THE AT-GRADE ECO PASSAGE TO THE EDGES OF THE RIPRAP HEAVY SHALL BE GRADUAL WITH NO MORE THAN 2:1 SLOPE. TRAFFIC BOND LIMESTONE SHALL BE COMPACTED ONCE IN PLACE. TRAFFIC BOND LIMESTONE TO BE INCIDENTAL IN THE WORK ITEM "RIPRAP HEAVY".



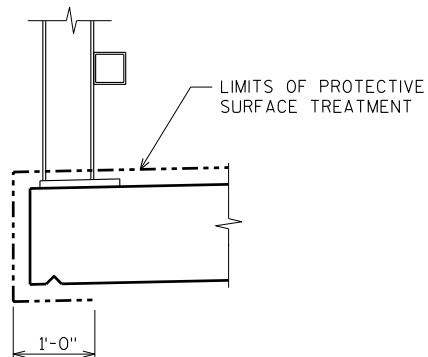
HP 10 x 42 SPLICE DETAIL



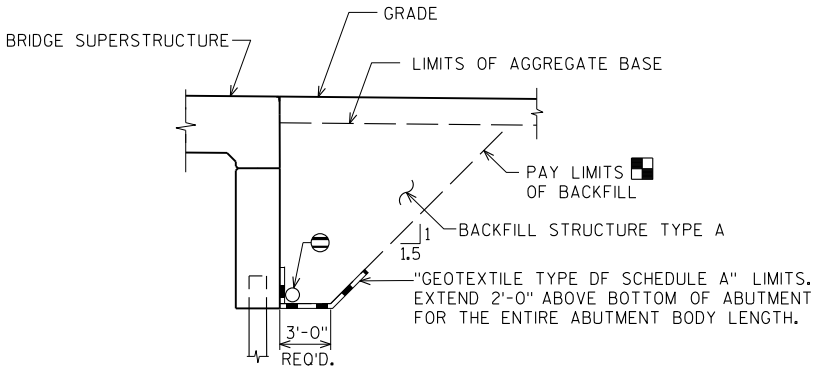
HP WELD DETAIL  
FLANGE SHOWN, WEB SIMILAR



TYPICAL FILL SECTION AT WING TIPS



PROTECTIVE SURFACE TREATMENT DETAIL



BACKFILL STRUCTURE LIMITS THRU ABUTMENT

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 7.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.  
THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE. JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.  
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.  
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.  
THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-10-237" SHALL BE THE EXISTING GROUNDLINE.  
THE EXISTING STRUCTURE, P-10-258, TO BE REMOVED, IS A SINGLE-SPAN STEEL DECK GIRDER BRIDGE ON TIMBER ABUTMENTS AND ADDITIONAL STEEL SUPPORTS NEAR THE ABUTMENTS THAT IS 61.3-FT. LONG WITH A 23.8-FT. CLEAR ROADWAY WIDTH.  
THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.  
PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.  
BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.  
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
	DRAWN BY	JLB	PLANS CK'D. ZSS
QUANTITIES AND NOTES		SHEET 2 OF 15	

\$PRNAME\$  
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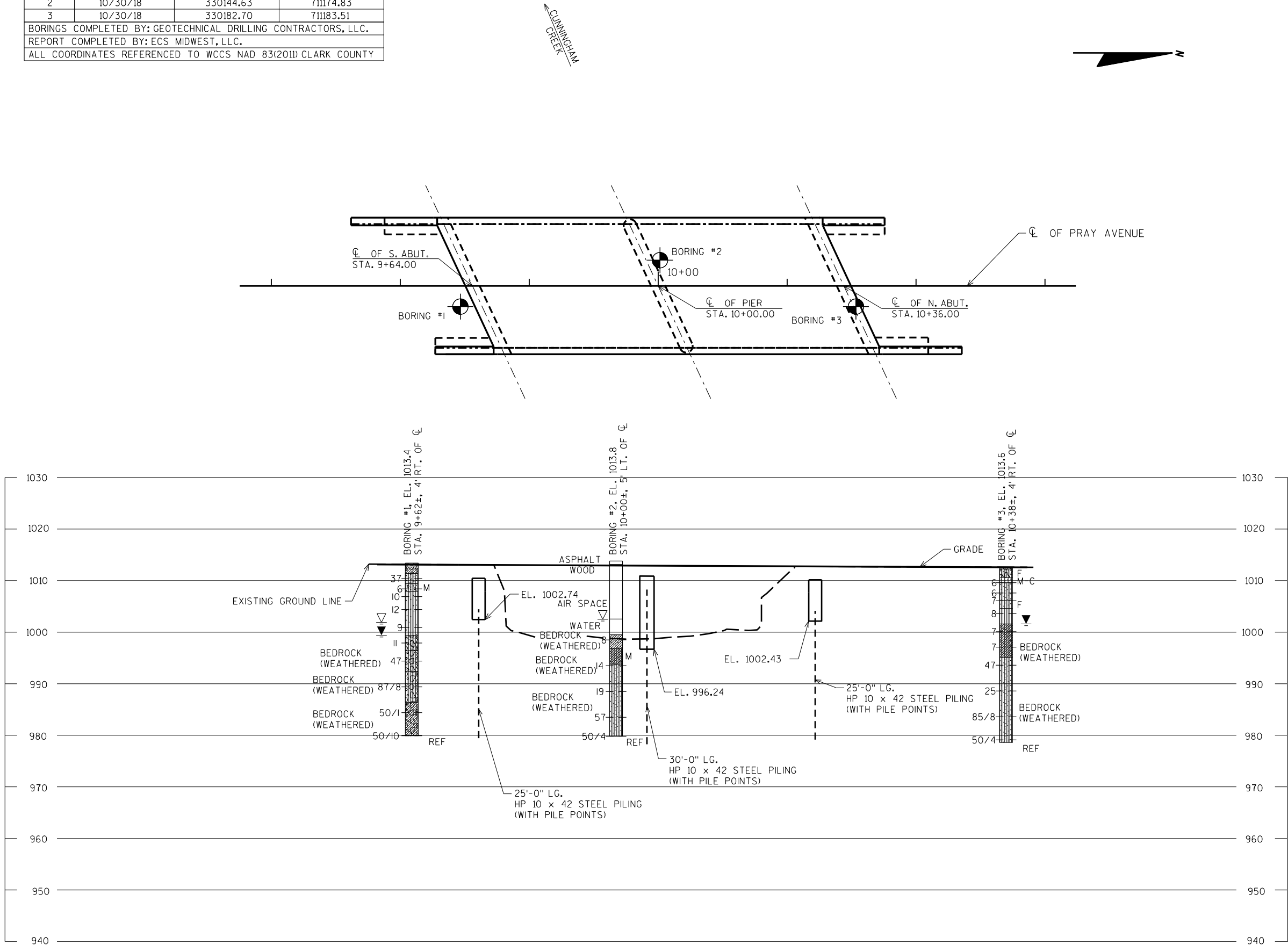
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BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	10/30/18	330106.00	711184.15
2	10/30/18	330144.63	711174.83
3	10/30/18	330182.70	711183.51

BORINGS COMPLETED BY: GEOTECHNICAL DRILLING CONTRACTORS, LLC.

REPORT COMPLETED BY: ECS MIDWEST, LLC.

ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) CLARK COUNTY



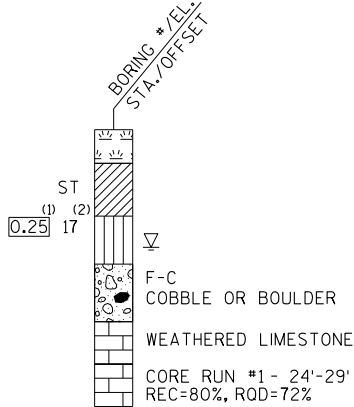
STATE PROJECT NUMBER

7859-00-70

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING  
▼ END OF DRILLING  
▼ AFTER DRILLING

ABBREVIATIONS

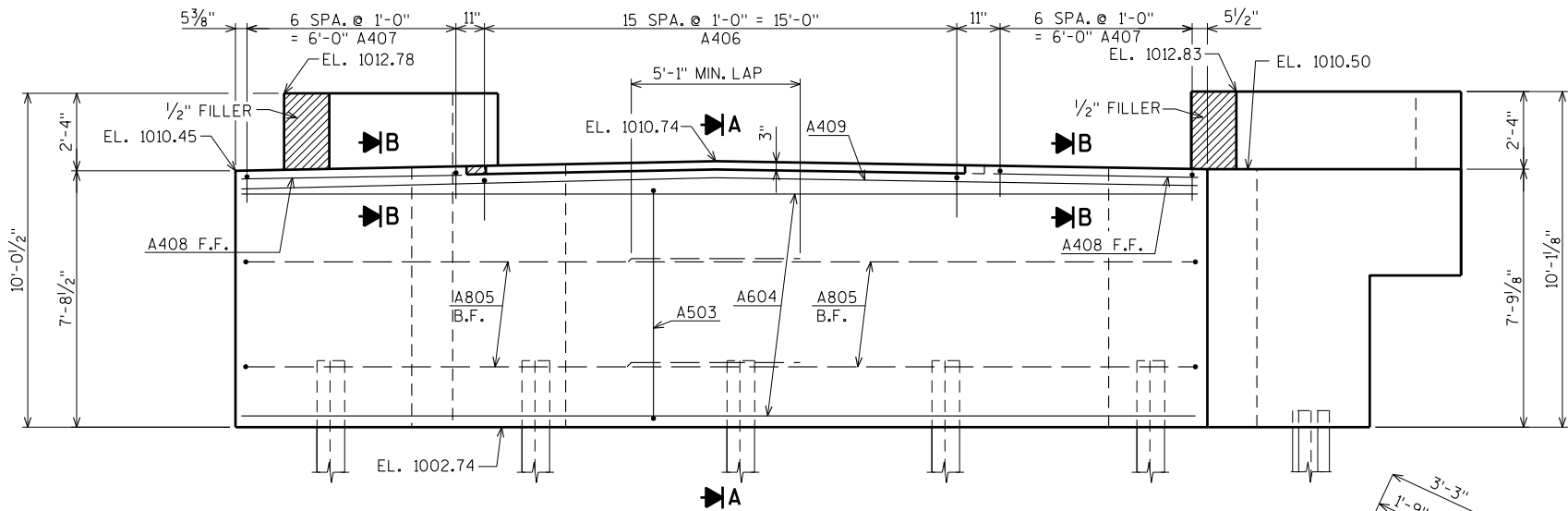
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

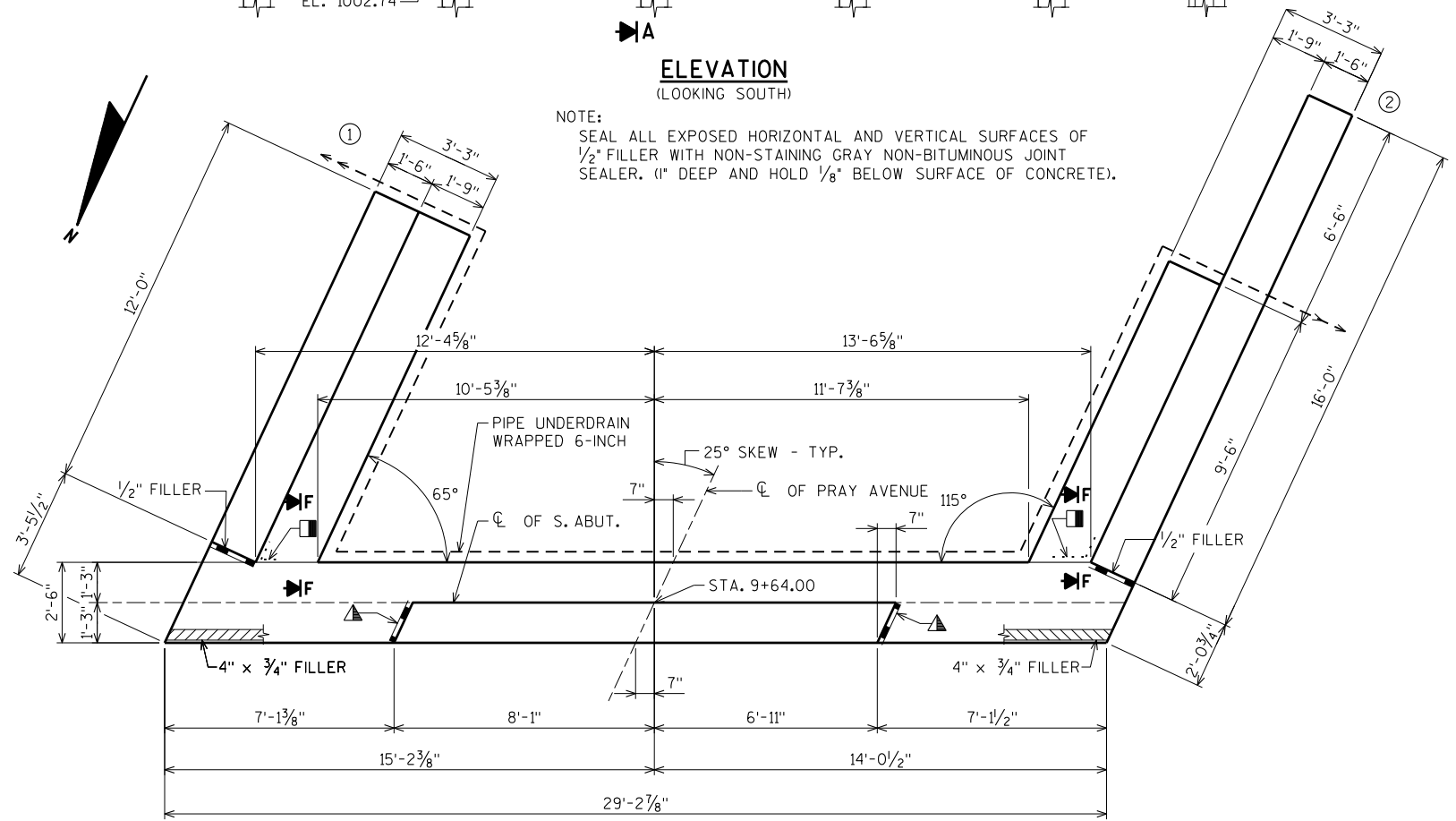
8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
SUBSURFACE EXPLORATION		SHEET 3 OF 15	

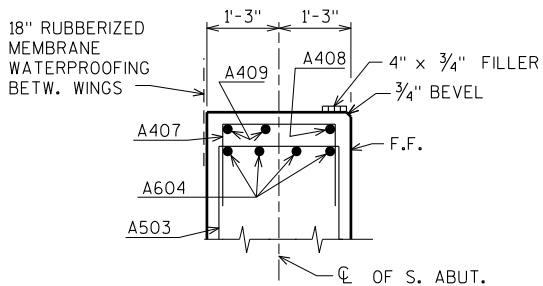


ELEVATION  
(LOOKING SOUTH)

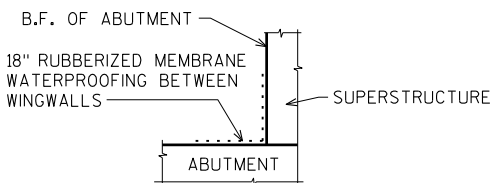
NOTE:  
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF  
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT  
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



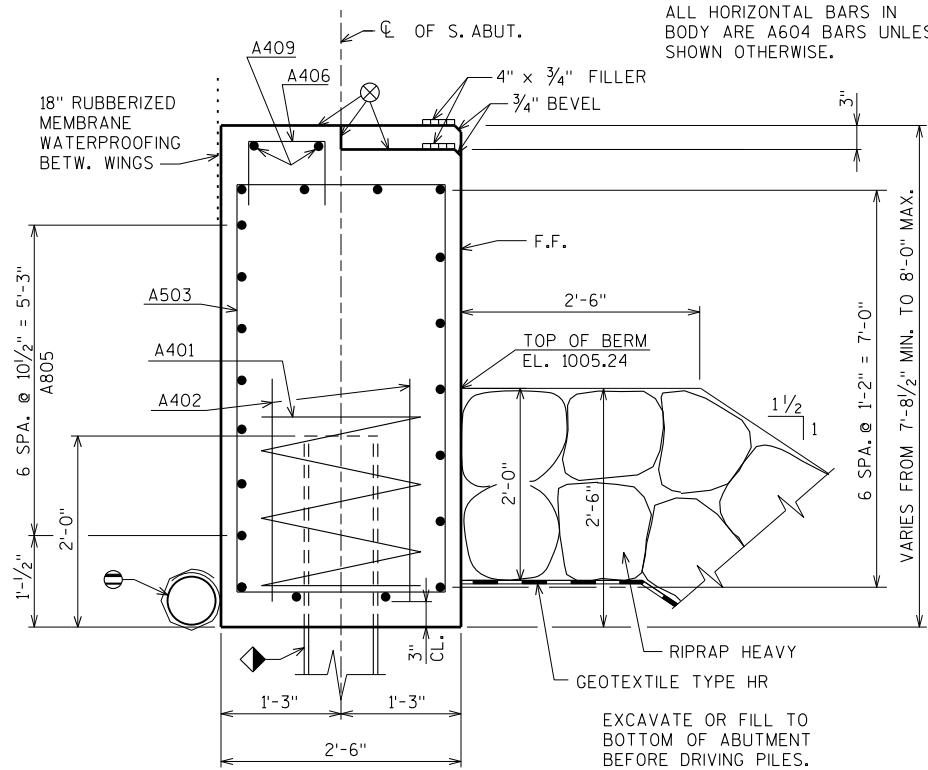
PLAN



SECTION B



SECTION F



SECTION A

ABUTMENT TO BE SUPPORTED  
ON HP 10 x 42 STEEL PILING (WITH PILE  
POINTS) DRIVEN TO A REQ'D. DRIVING  
RESISTANCE OF 150 TONS PER PILE  
ESTIMATED LENGTH 25'-0".

VERTICAL 18" RUBBERIZED MEMBRANE  
WATERPROOFING TO EXTEND FROM  
BRIDGE SEAT TO TOP OF WING WALL.

3/4" CORK FILLER ON VERTICAL  
FACE ONLY.

STEEL TROWEL TOP SURFACE OF ABUTMENT.  
PLACE MULTIPLE LAYERS OF POLYETHELENE  
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE  
PLACING FILLER AND SUPERSTRUCTURE.  
TOTAL THICKNESS OF SHEETS SHALL BE  
AT LEAST 0.03".

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%  
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT  
SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED  
ON SHEET 7. RODENT SHIELD TO BE INCIDENTAL TO  
BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

FOR PILE SPLICE DETAIL SEE SHEET 2.

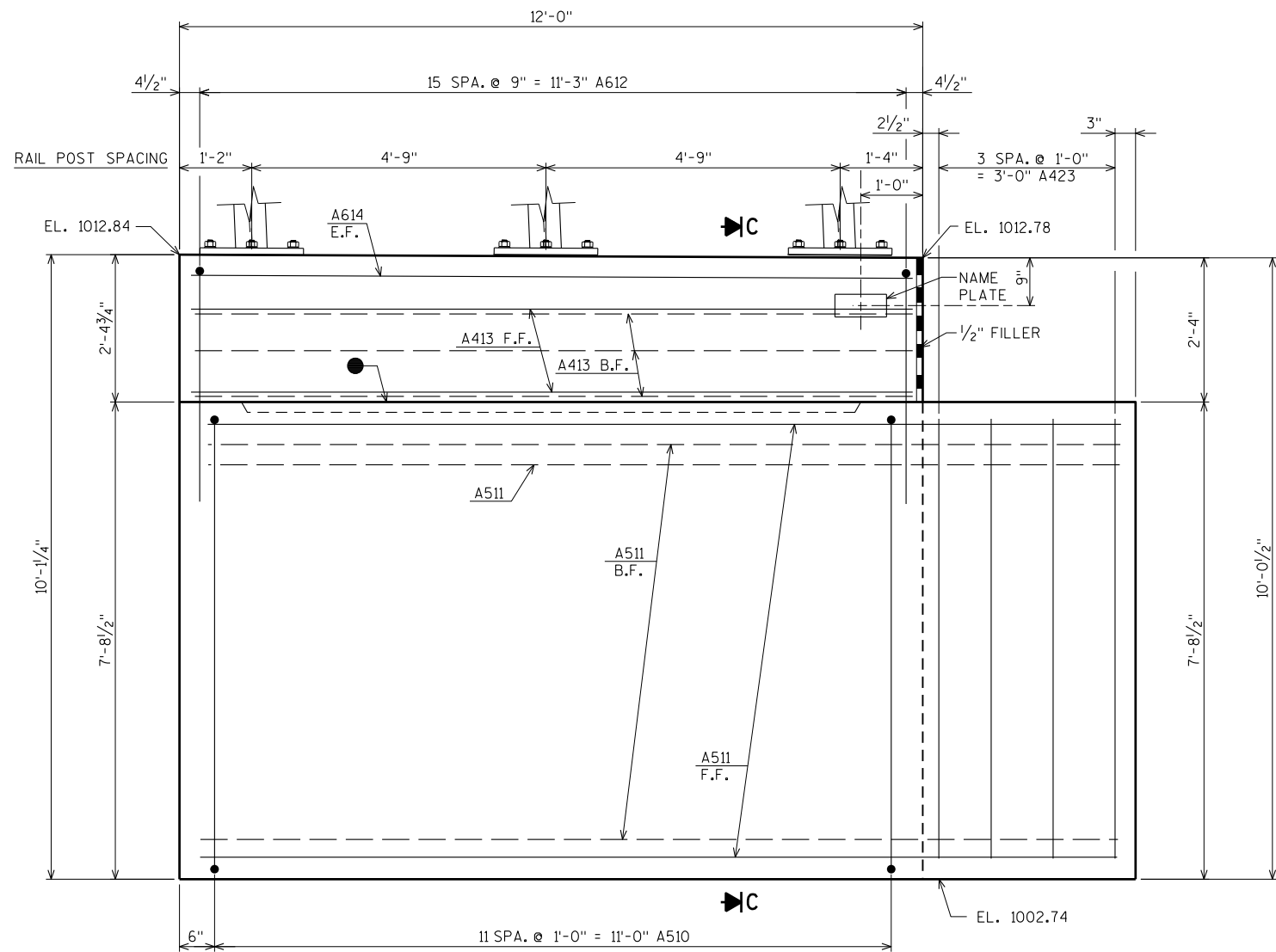
B.F. DENOTES BACK FACE

F.F. DENOTES FRONT FACE

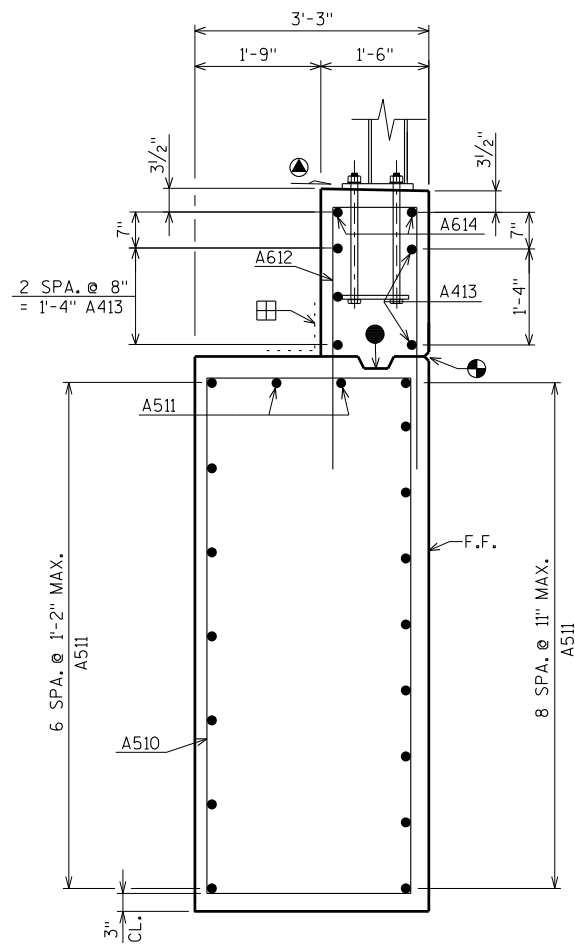
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
SOUTH ABUTMENT		SHEET 4 OF 15	

5/23/2019  
PENTABLE:Wisdot\_shd.tbl

8



ELEVATION - WING 1



SECTION C

▲ SLOPE SAME AS SUPERSTRUCTURE.

⊕ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL.

● OPTIONAL CONST. JOINT FORMED BY BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.

⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

B.F. DENOTES BACK FACE.

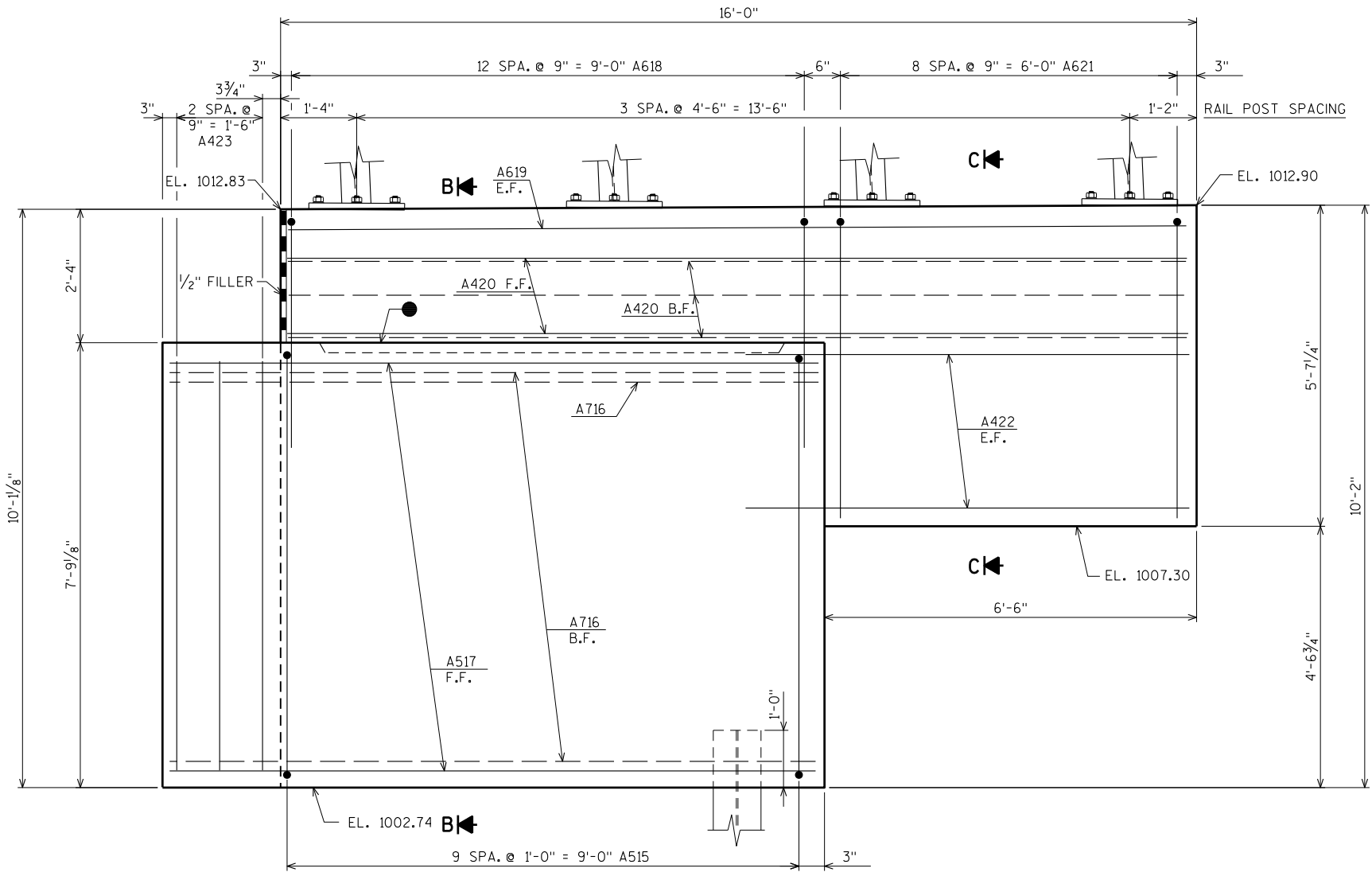
F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

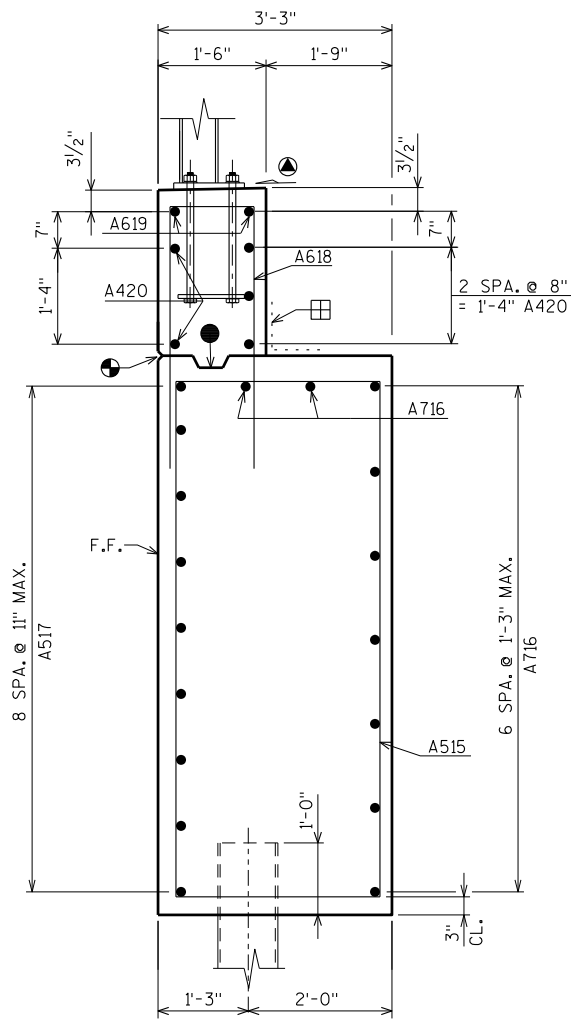
ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
WING 1 DETAILS			SHEET 5 OF 15

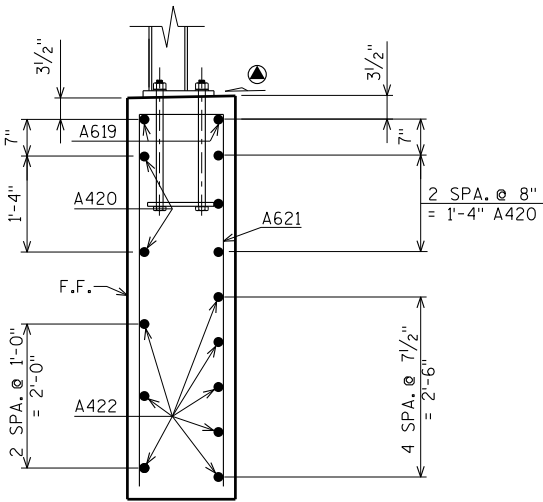
8



ELEVATION - WING 2



SECTION B



SECTION C

- ▲ SLOPE SAME AS SUPERSTRUCTURE.
  - ⊕ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL.
  - OPTIONAL CONST. JOINT FORMED BY BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.
  - ⊠ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- B.F. DENOTES BACK FACE.
- F.F. DENOTES FRONT FACE.
- E.F. DENOTES EACH FACE.
- FOR PILE SPlice DETAIL SEE SHEET 2.

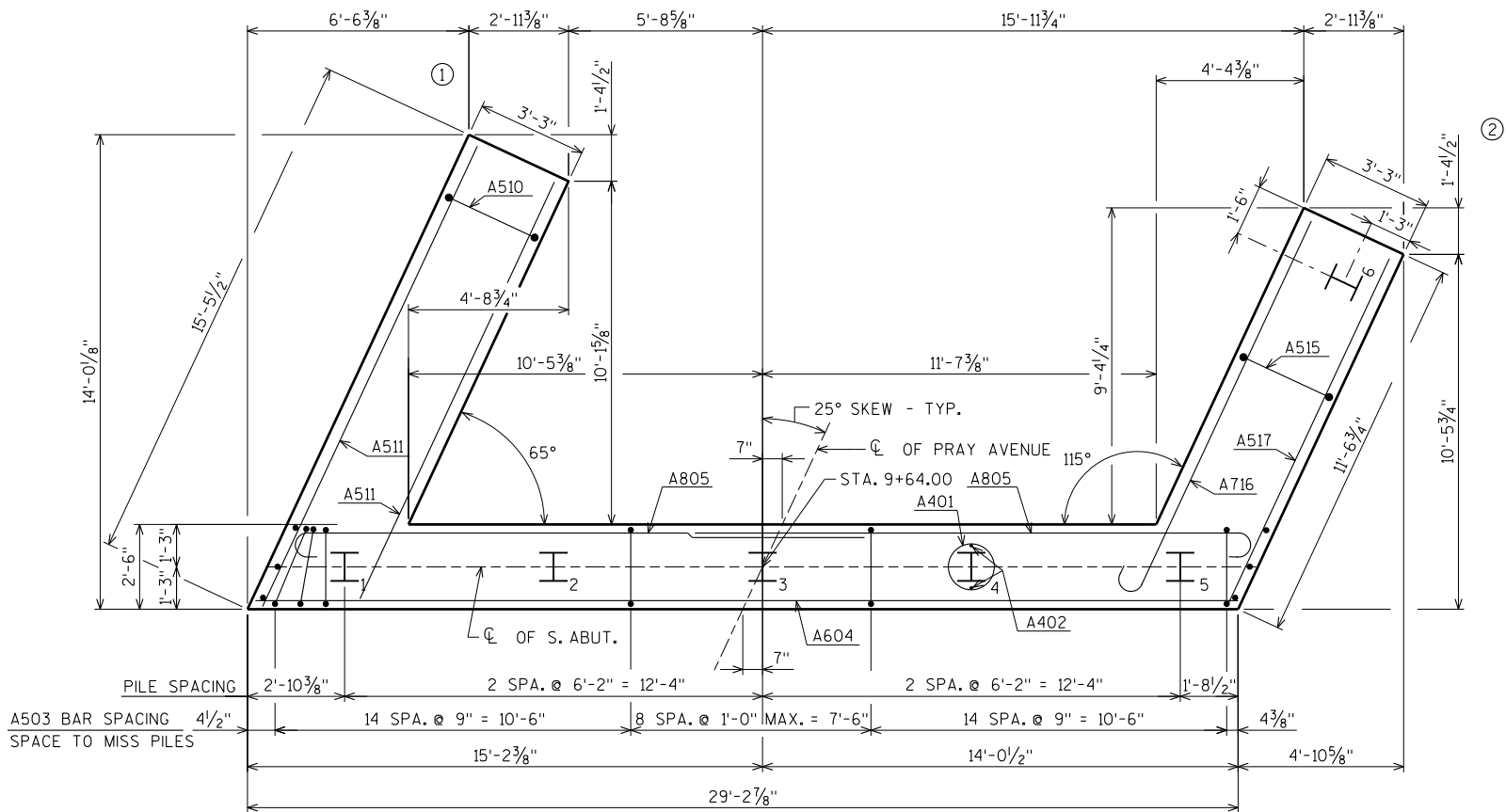
ORIGINAL PLANS PREPARED BY  
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Eau Claire, WI 54701  
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
WING 2 DETAILS			SHEET 6 OF 15

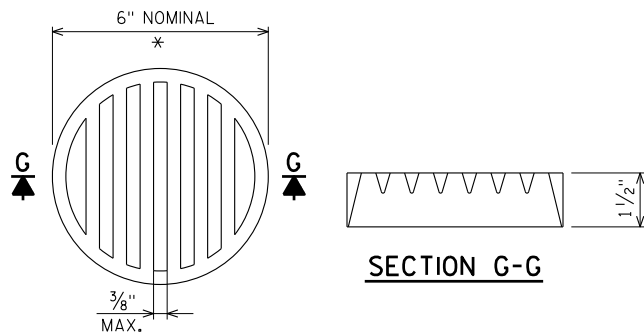


5/28/2019  
PENTABLE:Wisdot\_shd.tbl

8



PILE LAYOUT



SECTION G-G

\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO.10 x 1-INCH SHEET METAL SCREWS.

RODENT SHIELD DETAIL

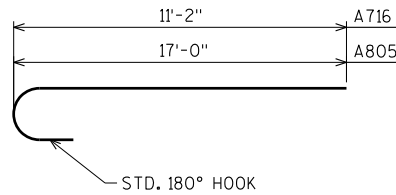
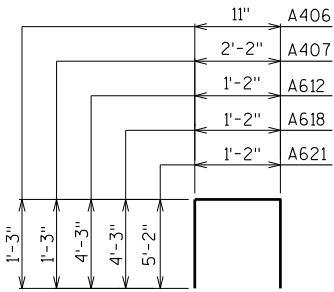
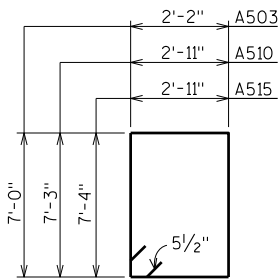
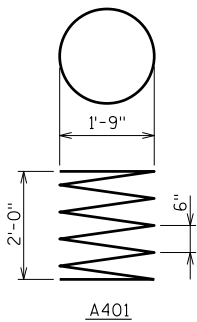
STATE PROJECT NUMBER

7859-00-70

BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	1,870# COATED 2,220# UNCOATED
						LOCATION
A401		5	28-0	X		BODY @ PILES
A402		10	2-3			BODY @ PILES
A503		37	18-11	X		BODY VERT.
A604		13	28-10			BODY HORIZ.
A805		14	17-11	X		BODY HORIZ. B.F.
A406		16	2-9	X		BODY VERT. TOP
A407		14	4-6	X		BODY VERT. TOP @ WINGS
A408		2	6-9			BODY HORIZ. TOP F.F @ WINGS
A409		2	28-10			BODY HORIZ. TOP
A510	X	12	21-0	X		WING 1 BODY VERT.
A511	X	18	15-1			WING 1 BODY HORIZ.
A612	X	16	9-4	X		WING 1 VERT. TOP
A413	X	5	11-8			WING 1 TOP HORIZ. E.F.
A614	X	2	11-8			WING 1 TOP HORIZ. E.F.
A515	X	10	21-2	X		WING 2 BODY VERT.
A716	X	9	12-0	X		WING 2 BODY HORIZ. F.F.
A517	X	9	11-2			WING 2 BODY HORIZ. B.F. & TOP
A618	X	13	9-4	X		WING 2 TOP VERT.
A619	X	2	15-8			WING 2 TOP HORIZ. E.F.
A420	X	5	15-8			WING 2 TOP HORIZ. E.F.
A621	X	9	11-2	X		WING 2 VERT. @ END
A422	X	8	7-9			WING 2 HORIZ. @ END
A423		7	7-3			BODY VERT @ ENDS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

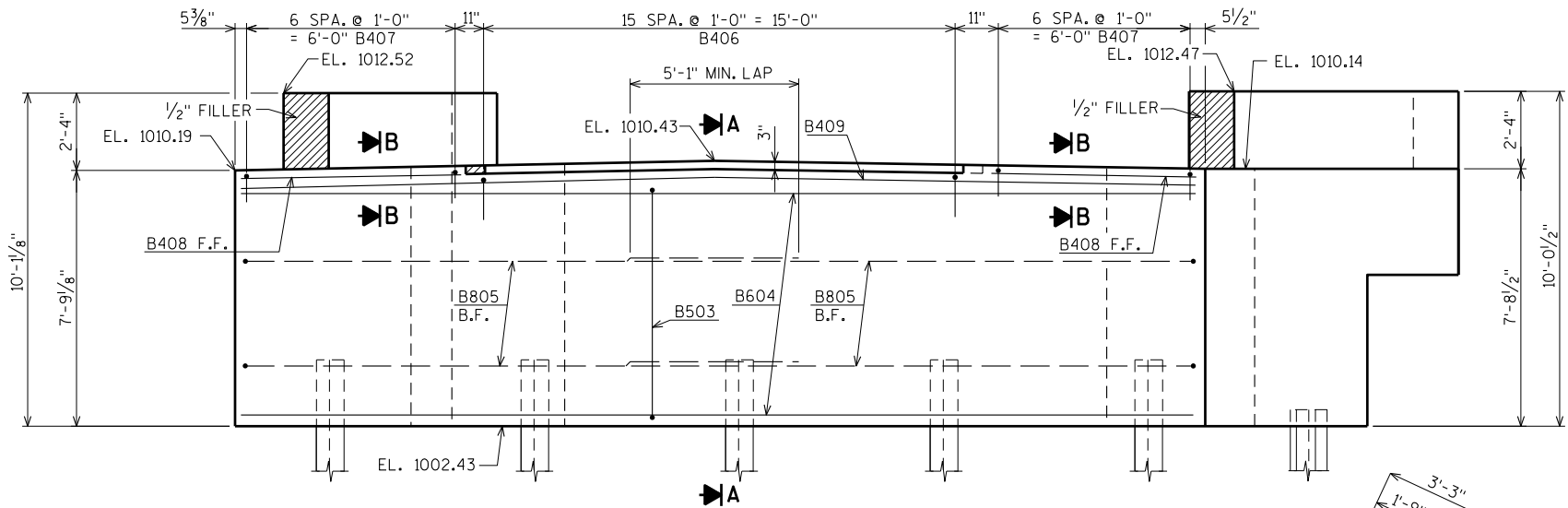
E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
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Eau Claire, WI 54701  
www.AyresAssociates.com

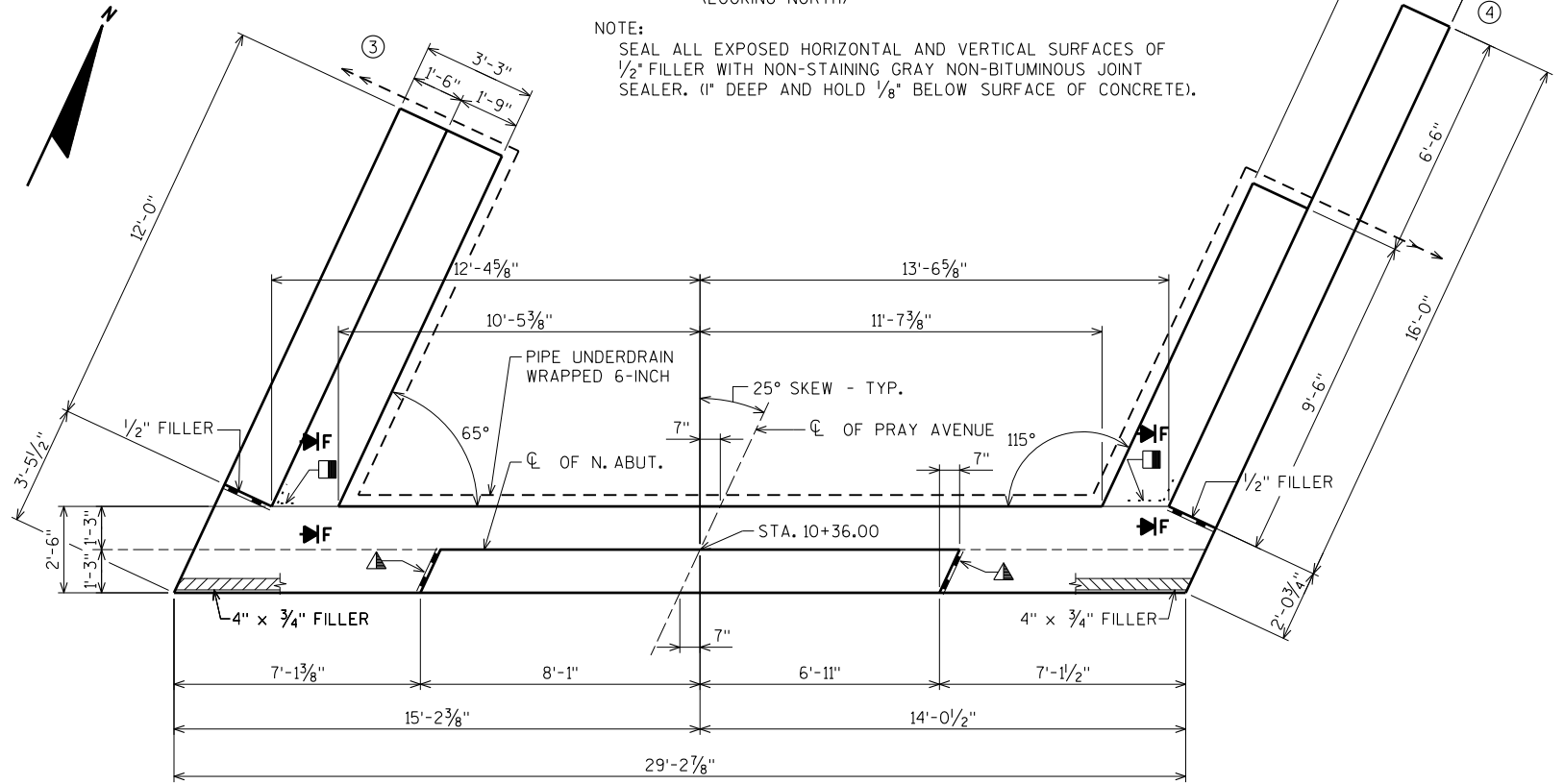
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
SOUTH ABUTMENT PILE LAYOUT & BILL OF BARS			SHEET 7 OF 15



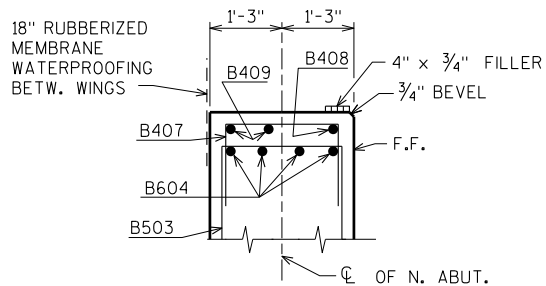


ELEVATION  
(LOOKING NORTH)

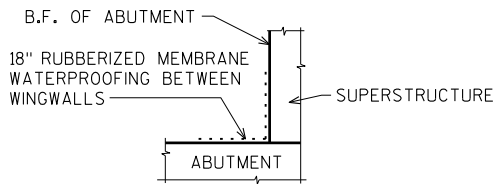
NOTE:  
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF  
1/2\"/>



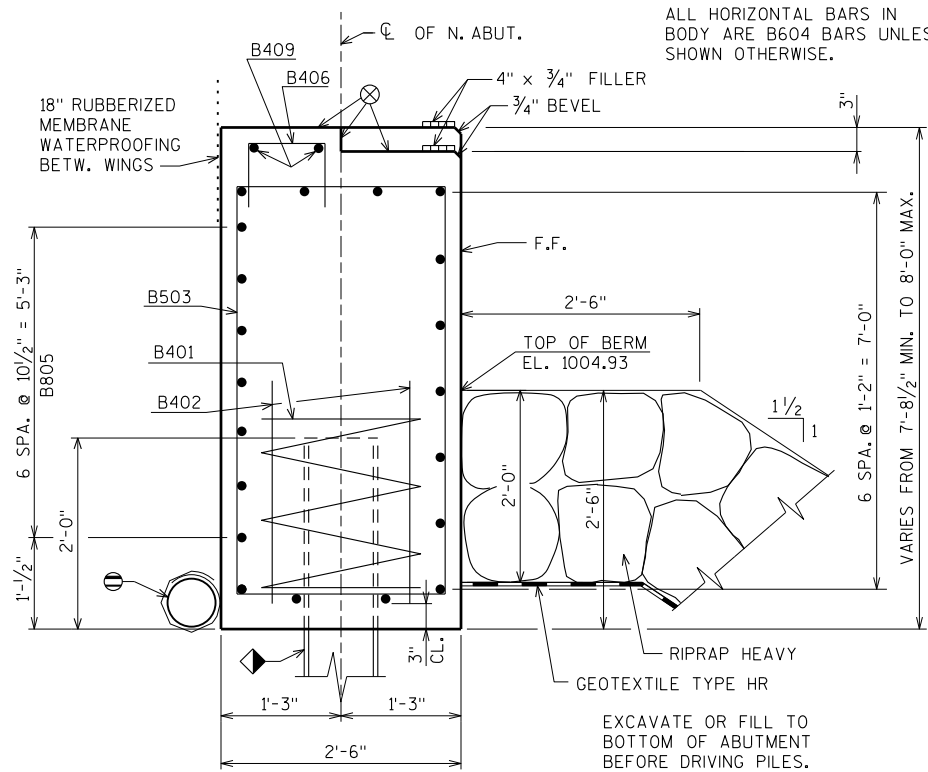
PLAN



SECTION B



SECTION F



SECTION A

ABUTMENT TO BE SUPPORTED  
ON HP 10 x 42 STEEL PILING (WITH PILE  
POINTS) DRIVEN TO A REQ'D. DRIVING  
RESISTANCE OF 150 TONS PER PILE  
ESTIMATED LENGTH 25'-0\"/>

VERTICAL 18\"/>

3/4\"/>

STEEL TROWEL TOP SURFACE OF ABUTMENT.  
PLACE MULTIPLE LAYERS OF POLYETHELENE  
SHEETS OVER ENTIRE ABUTMENT TOP BEFORE  
PLACING FILLER AND SUPERSTRUCTURE.  
TOTAL THICKNESS OF SHEETS SHALL BE  
AT LEAST 0.03\"/>

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%  
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT  
SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED  
ON SHEET 7. RODENT SHIELD TO BE INCIDENTAL TO  
BID PRICE OF \"PIPE UNDERDRAIN WRAPPED 6-INCH\".

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

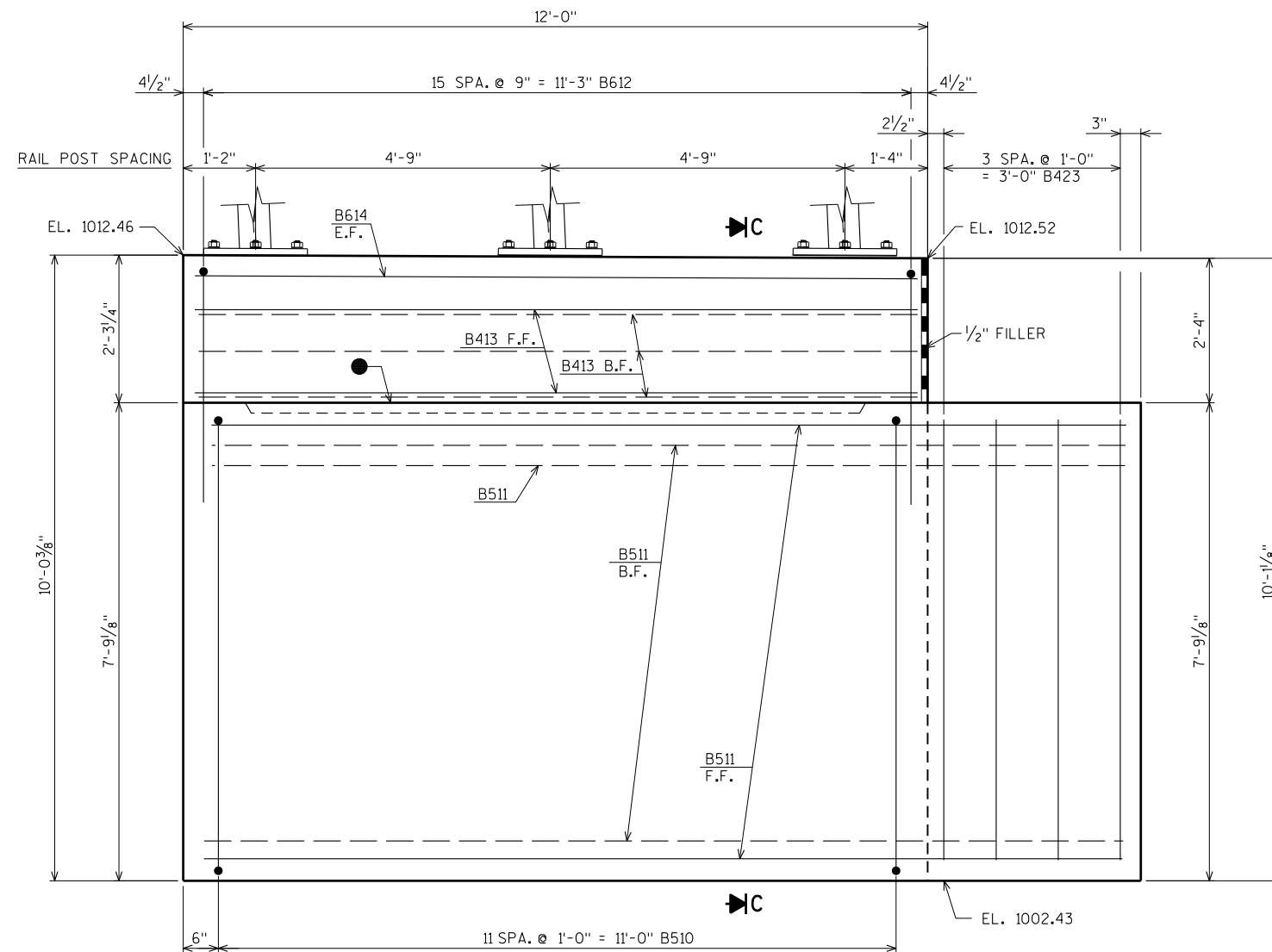
F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
NORTH ABUTMENT		SHEET 8 OF 15	

5/28/2019  
PENTABLE:Wisdot\_shd.tbl

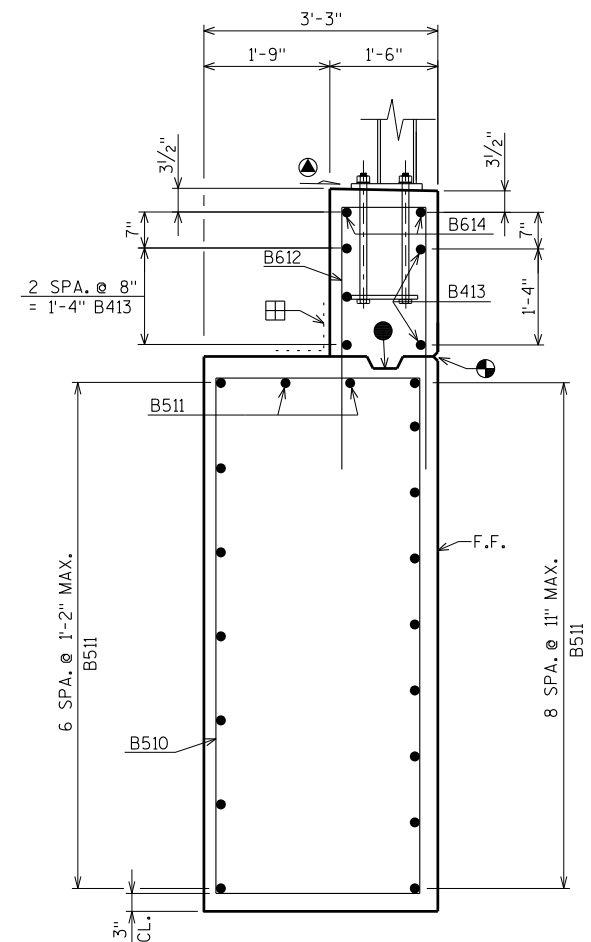
8



ELEVATION - WING 3

STATE PROJECT NUMBER

7859-00-70



SECTION C

▲ SLOPE SAME AS SUPERSTRUCTURE

⊕ 3/4" "V" GROOVE ON FRONT  
FACE OF WINGWALL.

● OPTIONAL CONST. JOINT FORMED  
BY BEVELED 2" x 6" KEYWAY WITH  
MEMBRANE ON BACKFACE.

⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING.  
SEAL ALL HORIZONTAL AND VERTICAL JOINTS  
ON BACKFACE.

B.F. DENOTES BACK FACE.

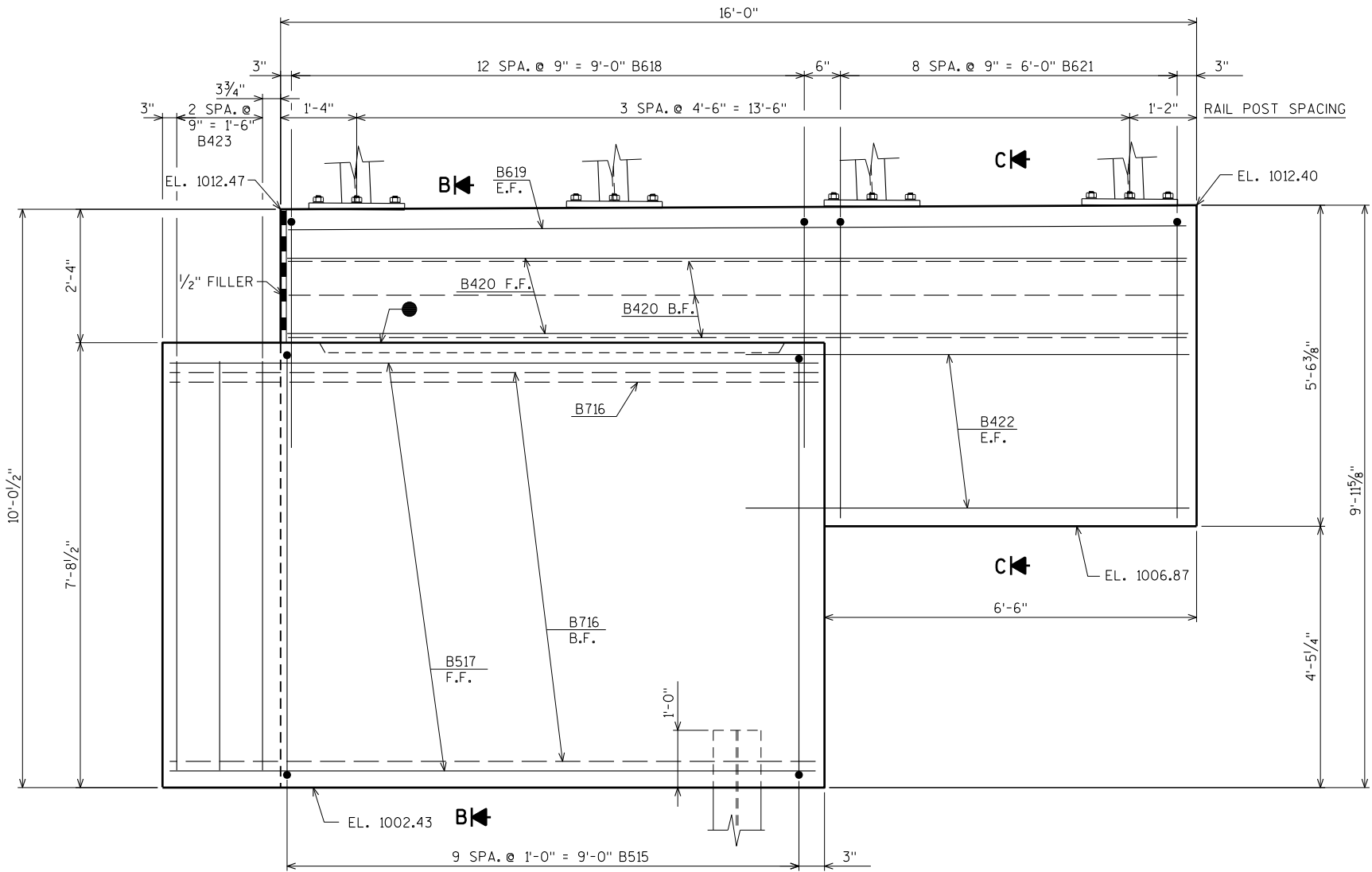
F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

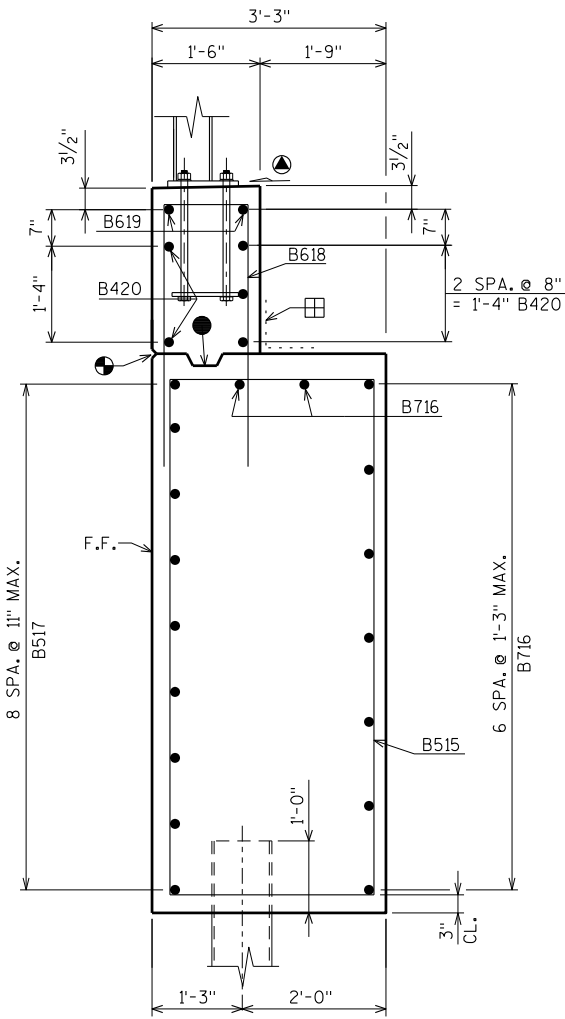
ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
WING 3 DETAILS		SHEET 9 OF 15	

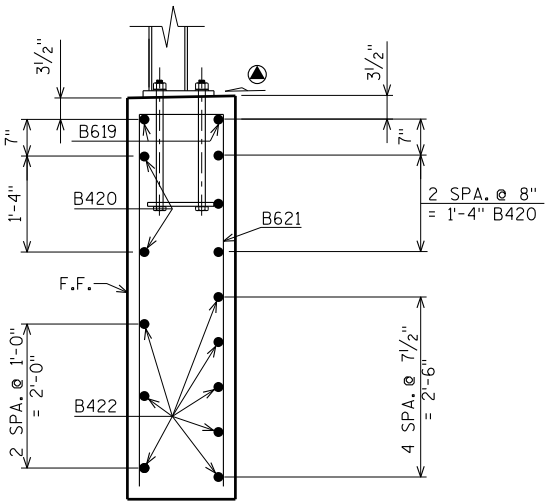
8



ELEVATION - WING 4



SECTION B



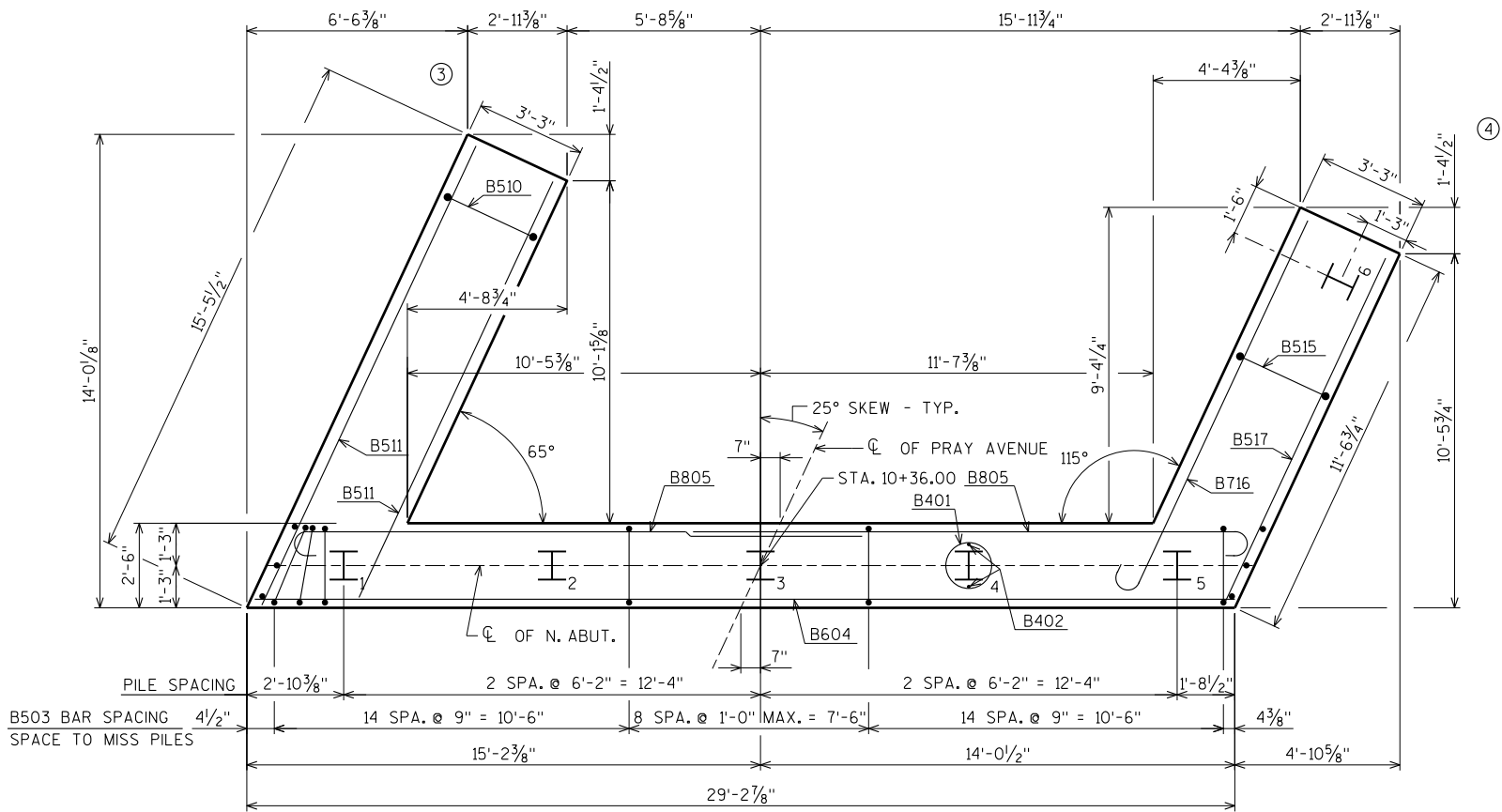
SECTION C

- ▲ SLOPE SAME AS SUPERSTRUCTURE
  - ⊕ 3/4" "V" GROOVE ON FRONT FACE OF WINGWALL.
  - OPTIONAL CONST. JOINT FORMED BY BEVELED 2" x 6" KEYWAY WITH MEMBRANE ON BACKFACE.
  - ⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- B.F. DENOTES BACK FACE.
- F.F. DENOTES FRONT FACE.
- E.F. DENOTES EACH FACE.
- FOR PILE SPICE DETAIL SEE SHEET 2.

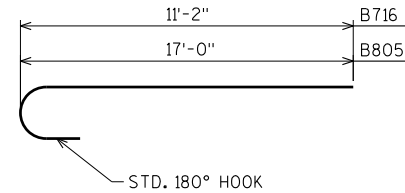
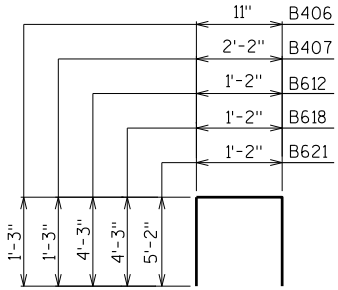
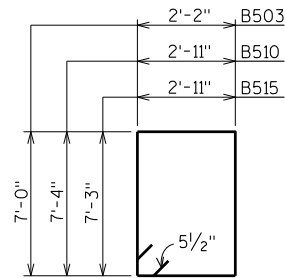
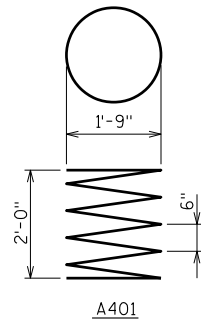
ORIGINAL PLANS PREPARED BY  
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NO.	DATE	REVISION	BY
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STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
WING 4 DETAILS			SHEET 10 OF 15

5/28/2019  
PENTABLE:Wisdot\_shd.tbl



PILE LAYOUT



FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY

**AYRES**  
ASSOCIATES

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Eau Claire, WI 54701  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
NORTH ABUTMENT PILE LAYOUT & BILL OF BARS			SHEET 11 OF 15

STATE PROJECT NUMBER

7859-00-70

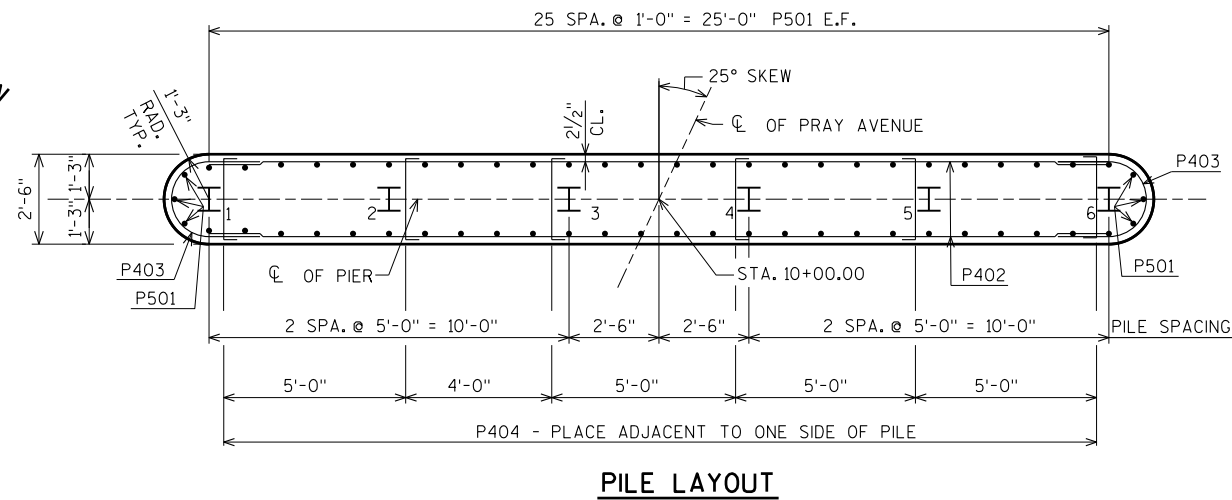
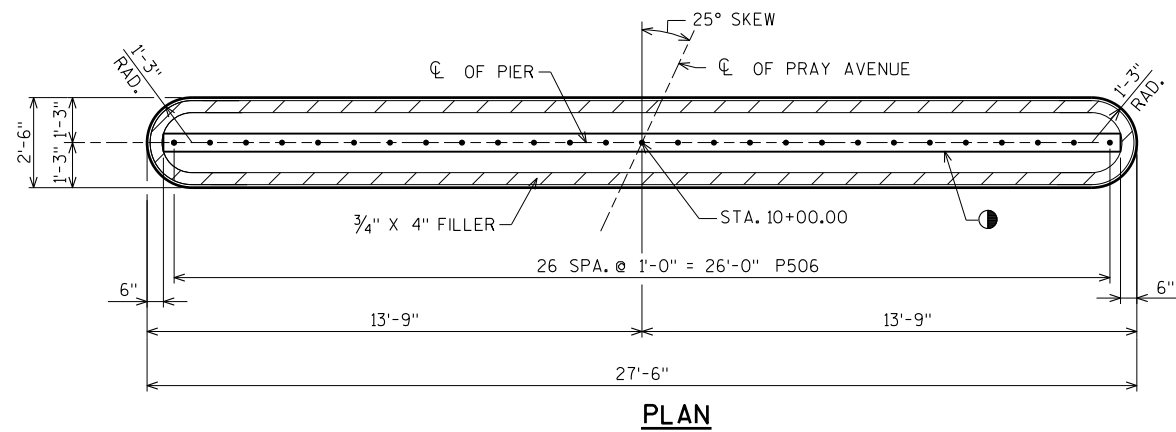
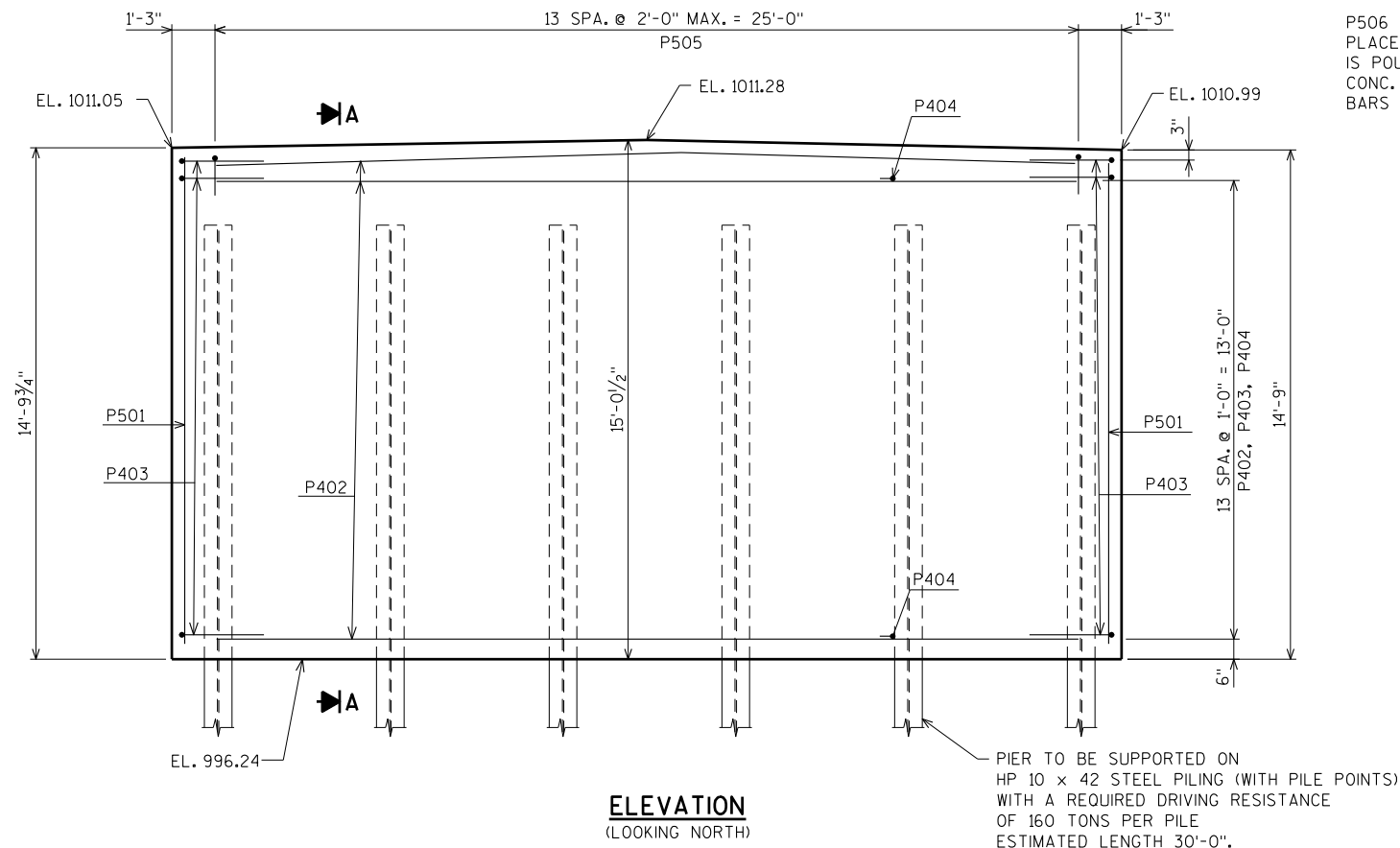
BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	1,860# COATED 2,220# UNCOATED
						LOCATION
B401		5	28-0	X		BODY @ PILES
B402		10	2-3			BODY @ PILES
B503		37	18-11	X		BODY VERT.
B604		13	28-10			BODY HORIZ.
B805		14	17-11	X		BODY HORIZ. B.F.
B406		16	2-9	X		BODY VERT. TOP
B407		14	4-6	X		BODY VERT. TOP @ WINGS
B408		2	6-9			BODY HORIZ. TOP F.F @ WINGS
B409		2	28-10			BODY HORIZ. TOP
B510	X	12	21-2	X		WING 3 BODY VERT.
B511	X	18	15-1			WING 3 BODY HORIZ.
B612	X	16	9-2	X		WING 3 VERT. TOP
B413	X	5	11-8			WING 3 TOP HORIZ. E.F.
B614	X	2	11-8			WING 3 TOP HORIZ. E.F.
B515	X	10	21-0	X		WING 4 BODY VERT.
B716	X	9	12-0	X		WING 4 BODY HORIZ. F.F.
B517	X	9	11-2			WING 4 BODY HORIZ. B.F. & TOP
B618	X	13	9-2	X		WING 4 TOP VERT.
B619	X	2	15-8			WING 4 TOP HORIZ. E.F.
B420	X	5	15-8			WING 4 TOP HORIZ. E.F.
B621	X	9	11-0	X		WING 4 VERT. @ END
B422	X	8	7-9			WING 4 HORIZ. @ END
B423		7	7-3			BODY VERT @ ENDS

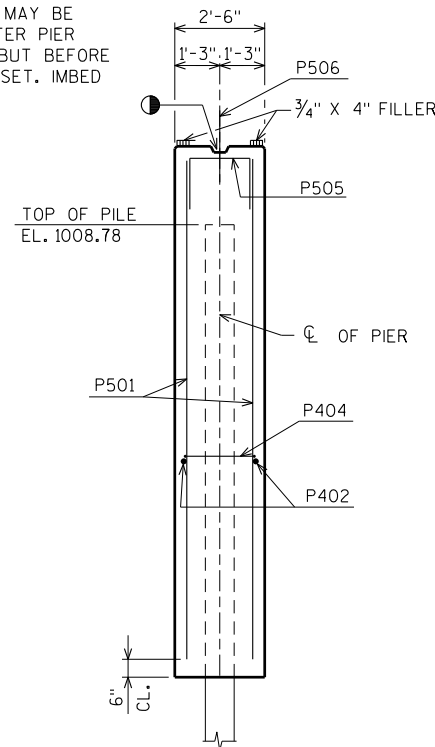
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

5/24/2019  
PENTABLE:Wisdot\_shd.tbl

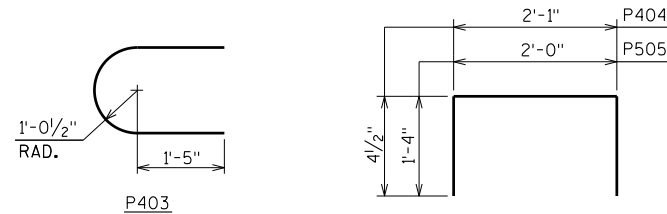
8



P506 BARS MAY BE  
PLACED AFTER PIER  
IS POURED BUT BEFORE  
CONC. HAS SET. IMBED  
BARS 1'-0".



BILL OF BARS						60# COATED 1,680# UNCOATED
BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	LOCATION
P501		58	14-0			COLUMN VERT.
P402		30	25-0			COLUMN HORIZ.
P403		30	6-1	X		COLUMN HORIZ. @ ENDS
P404		84	2-8	X		COLUMN TIES
P505		14	4-5	X		COLUMN TOP
P506	X	27	2-0			COLUMN DOWELS
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.						



KEYED CONST. JOINT - FORMED  
BY A BEVELED 2" x 6".

FOR PILE SPLICE DETAIL SEE SHEET 2.

E.F. DENOTES EACH FACE

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
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Eau Claire, WI 54701  
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
PIER		SHEET 12 OF 15	

\$PRNAME\$  
U:\42-1140.00 - Clark Co, In Washburn, Pray Ave\Structures\FINAL MICRO FILES\super.DGN

8

STATE PROJECT NUMBER

7859-00-70

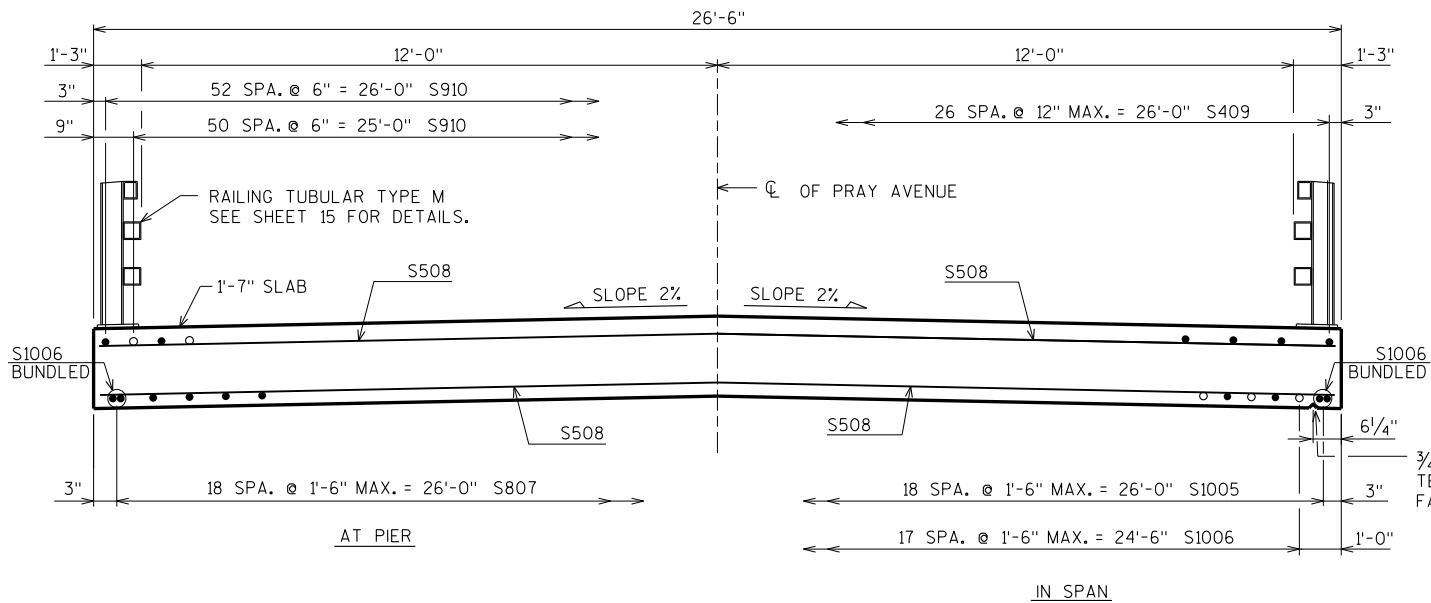
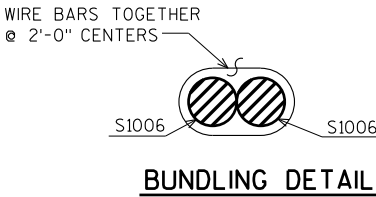
**BILL OF BARS**

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED BAR SERIES	28,310# COATED
						LOCATION
S401	X	30	3-3	X		SLAB @ ABUT. NOTCH
S402	X	4	16-0			SLAB @ ABUT. NOTCH
S503	X	52	6-8	X		SLAB @ ABUT.
S504	X	54	3-4	X		SLAB @ ABUT.
S1005	X	42	34-1			SLAB LONG. BOT.
S1006	X	36	25-0			SLAB LONG. BOT.
S807	X	19	17-0	X		SLAB LONG. BOT. @ PIER
S508	X	154	28-10			SLAB TRANS. BOT. & TOP
S409	X	54	20-9			SLAB LONG. TOP
S910	X	104	26-10			SLAB LONG. TOP @ PIER
S611	X	48	12-0	X		SLAB @ RAIL POSTS
S612	X	88	6-0			SLAB @ INT. RAIL POSTS
S613	X	16	6-0	X		SLAB @ END RAIL POSTS
S614	X	4	12-0	X		SLAB @ END RAIL POSTS
S515	X	2	6-0	X		SLAB @ ABUT. WINGS 2 & 4

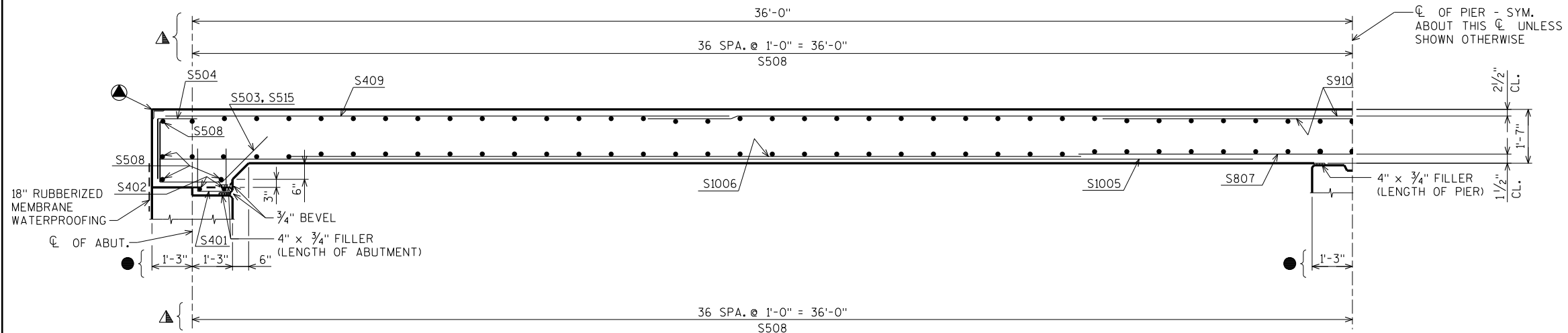
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

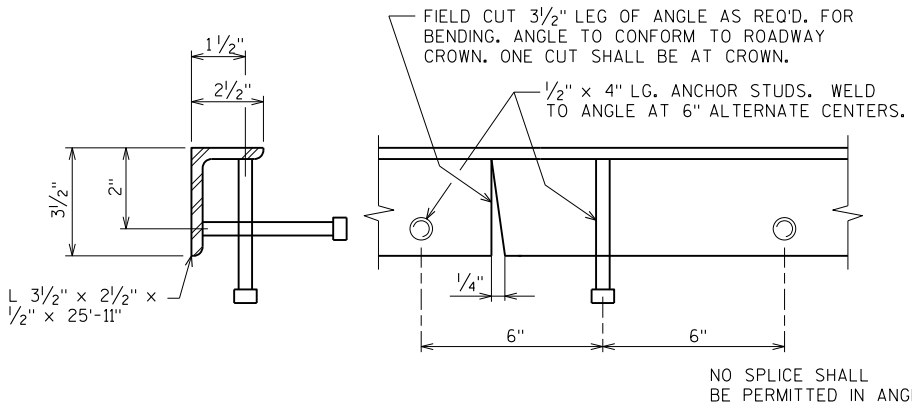


**TYPICAL SECTION THRU BRIDGE**



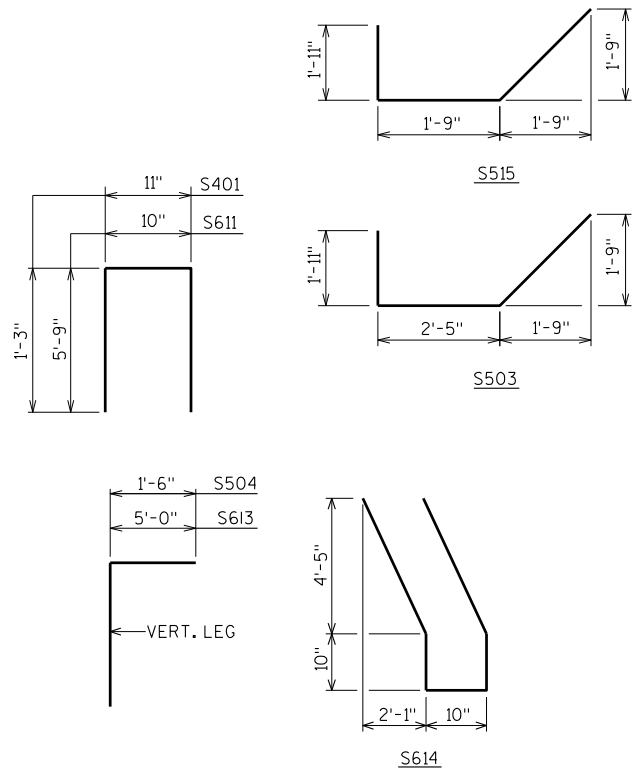
**PART LONGITUDINAL SECTION**

- DIMENSIONS MEASURED NORMAL TO CL OF SUBSTRUCTURE.
- ▲ DIMENSIONS MEASURED ALONG CL OF PRAY AVENUE
- ▲ PROTECTION ANGLE AT END OF DECK.



**PROTECTION ANGLE DETAIL**

(ANGLE AND STUDS TO BE PAID FOR AT THE UNIT PRICE BID FOR "STRUCTURAL STEEL CARBON". (NO PAINT REQ'D.)  
SANDBLAST PROTECTION ANGLE AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PROTECTION ANGLE SHALL BE HOT DIPPED GALVANIZED.



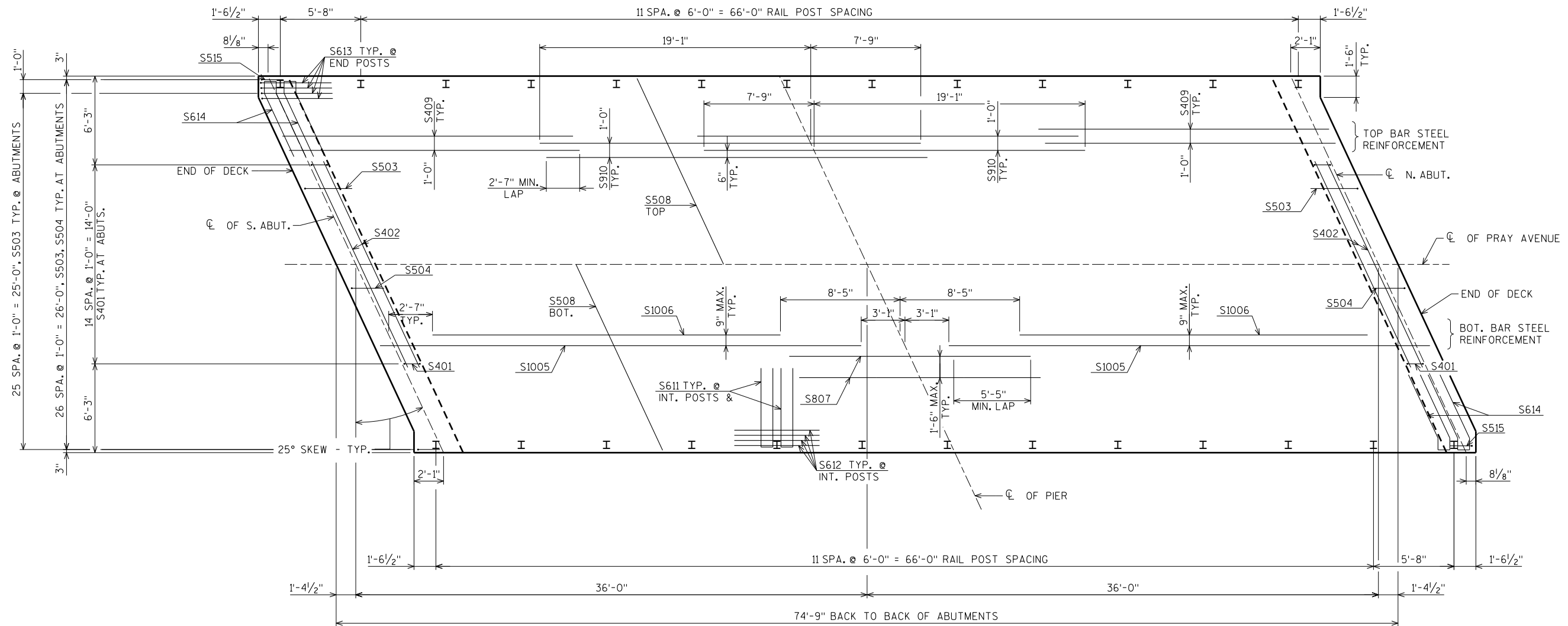
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
SUPERSTRUCTURE			SHEET 13 OF 15

\$PRNAME\$  
U:\42-1140.00 - Clark Co, In Washburn, Pray Ave\Structures\FINAL\super.DGN

STATE PROJECT NUMBER

7859-00-70

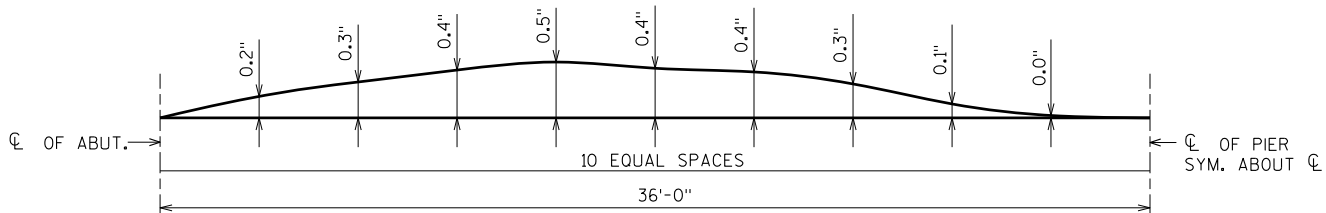


PLAN

TOP OF DECK ELEVATIONS

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

LOCATION	CL OF S. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL OF PIER	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL OF N. ABUT.
W. EDGE OF SLAB	1012.83	1012.82	1012.80	1012.78	1012.77	1012.75	1012.74	1012.72	1012.71	1012.69	1012.68	1012.66	1012.65	1012.63	1012.61	1012.60	1012.58	1012.57	1012.55	1012.54	1012.52
CL OF STRUCTURE	1013.07	1013.05	1013.04	1013.02	1013.01	1012.99	1012.98	1012.96	1012.95	1012.93	1012.92	1012.90	1012.88	1012.87	1012.85	1012.84	1012.82	1012.81	1012.79	1012.78	1012.76
E. EDGE OF SLAB	1012.78	1012.76	1012.75	1012.73	1012.72	1012.70	1012.69	1012.67	1012.65	1012.64	1012.62	1012.61	1012.59	1012.58	1012.56	1012.55	1012.53	1012.52	1012.50	1012.48	1012.47



CAMBER DIAGRAM

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

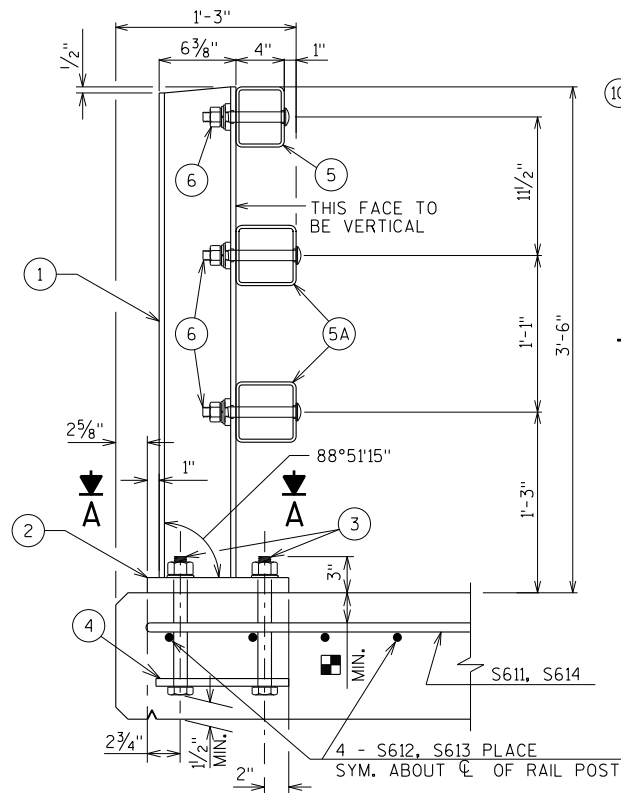
PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS, CL OF PIER AND 1/2 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR CL.

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

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STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
SUPERSTRUCTURE DETAILS			SHEET 14 OF 15

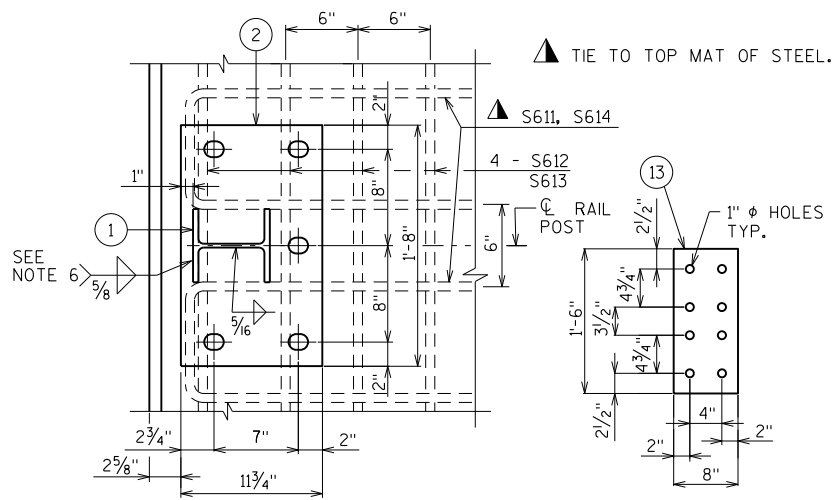
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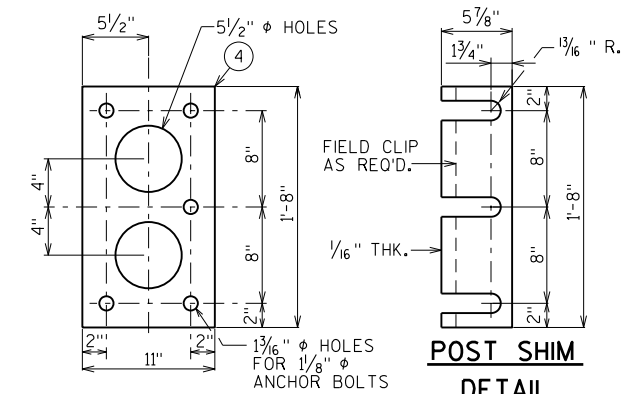


SECTION THRU RAILING ON DECK

PLACE BELOW TOP MAT  
SLAB REINFORCEMENT.



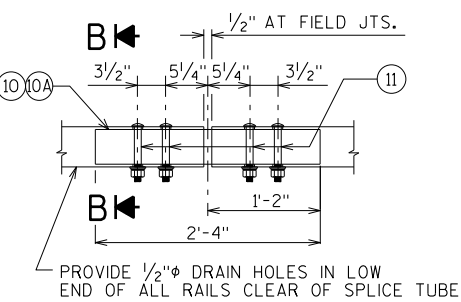
SECTION A



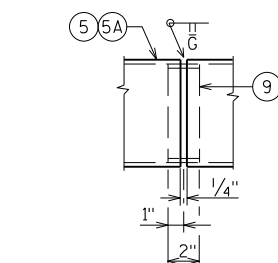
ANCHOR PLATE

(AT RAIL TO DECK CONNECTION)

POST SHIM  
DETAIL

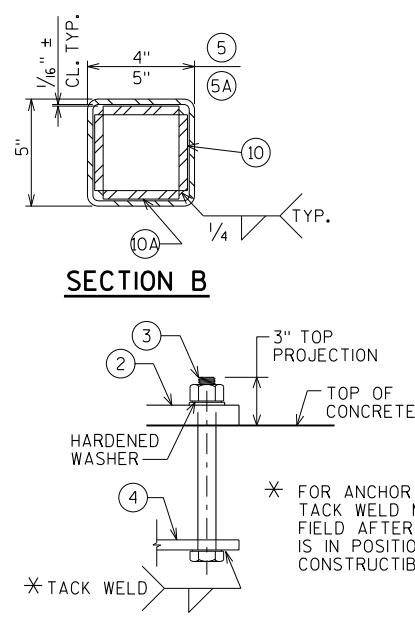


FIELD ERECTION JOINT DETAIL

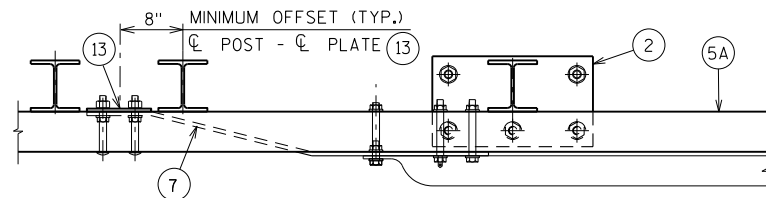


SHOP RAIL SPLICE DETAIL

(LOCATION MUST BE SHOWN  
ON THE SHOP DRAWINGS)

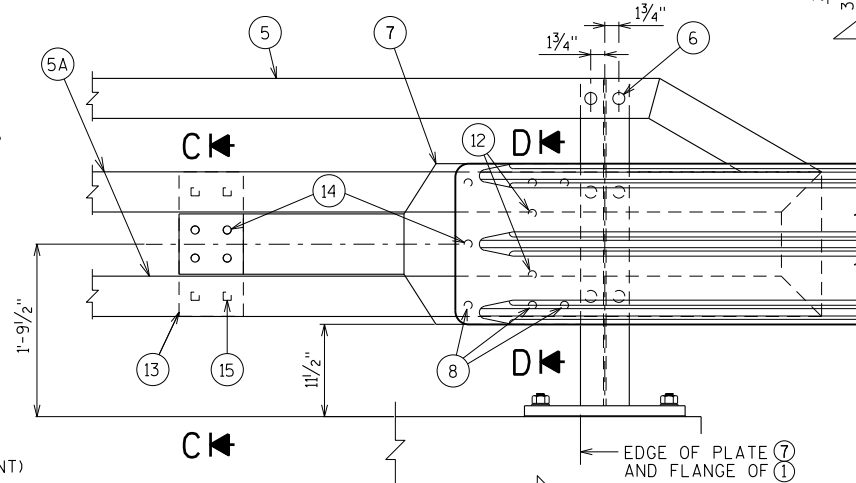


ANCHOR BOLTS



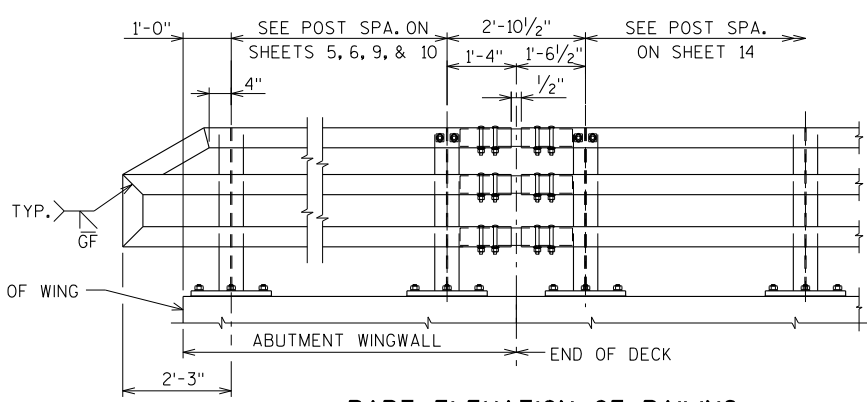
TOP VIEW AT END POST

(THRIE BEAM RAIL ATTACHMENT)

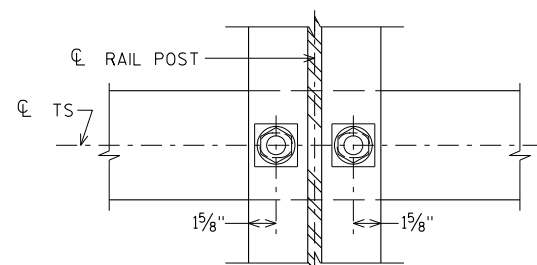


DETAIL AT END POST

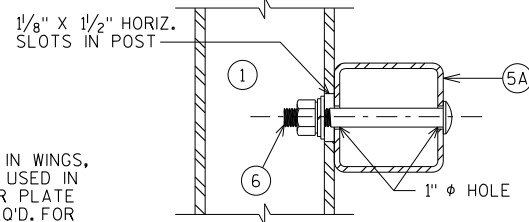
(THRIE BEAM RAIL ATTACHMENT)



PART ELEVATION OF RAILING



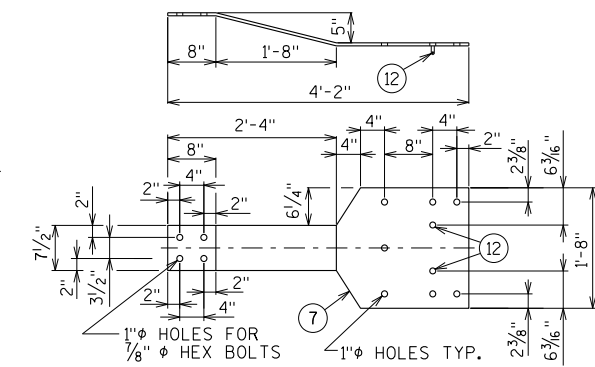
SECTION THRU POST WEB



SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN.  
CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



BACK-UP PLATE DETAIL

(AT BEAM GUARD ATTACHMENT)

GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.

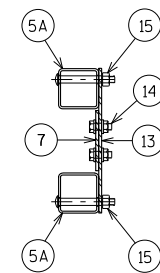
ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
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STATE PROJECT NUMBER

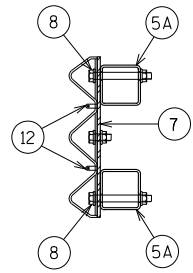
7859-00-70

LEGEND

- W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. ~~USE 10 1/2" LONG AT ALL OTHER LOCATIONS.~~ (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.



SECTION C



SECTION D

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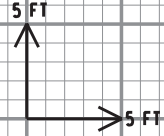
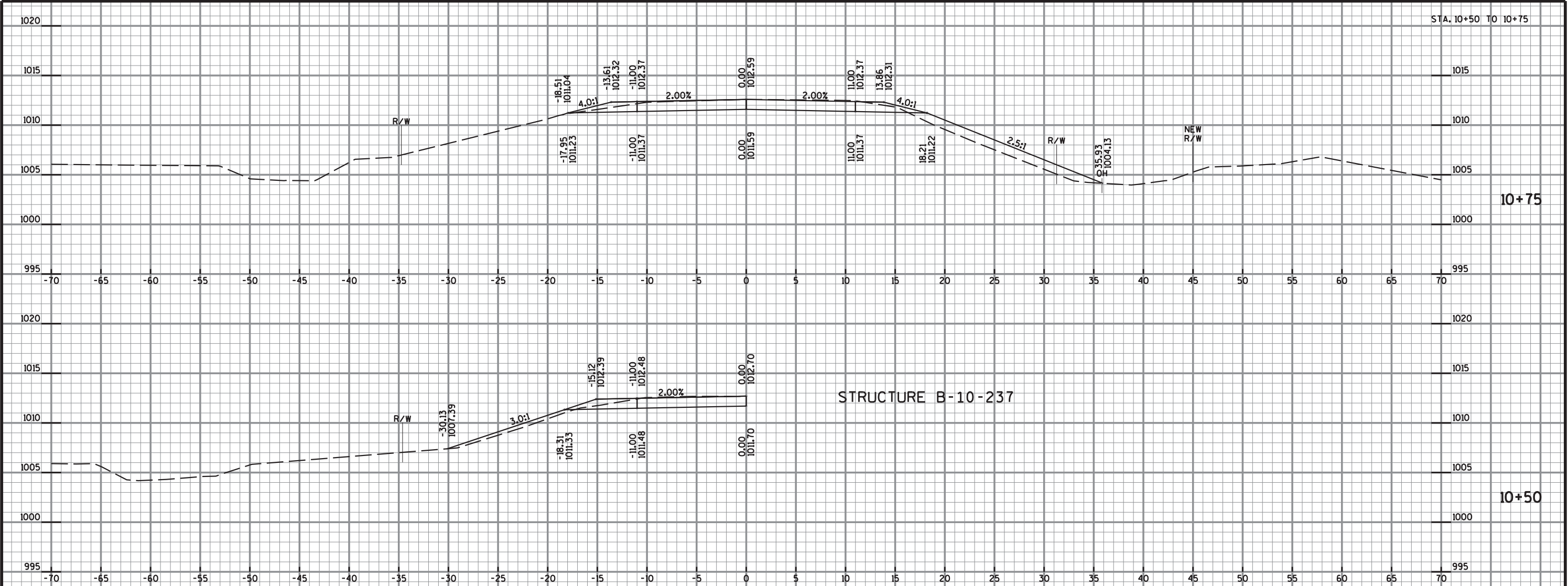
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-237			
DRAWN BY JLB		PLANS CK'D. ZSS	
RAILING TUBULAR TYPE M			SHEET 15 OF 15



PRAY AVENUE COMPUTER EARTHWORK								
Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.30	
9+15	--	34.3	0.0	--	--	--	--	--
9+25	10	30.2	21.7	12	4	12	5	7
9+50	25	29.8	24.7	28	21	40	32	8
9+62.62	13	29.8	24.7	14	12	54	48	6
B-10-0237	--	--	--	--	--	--	--	--
10+37.38	--	30.0	20.9	--	--	--	--	--
10+50	13	30.0	20.9	14	10	68	61	7
10+75	25	28.2	16.3	27	17	95	83	12
10+85	10	28.6	0.0	11	3	106	87	19
				106	67			

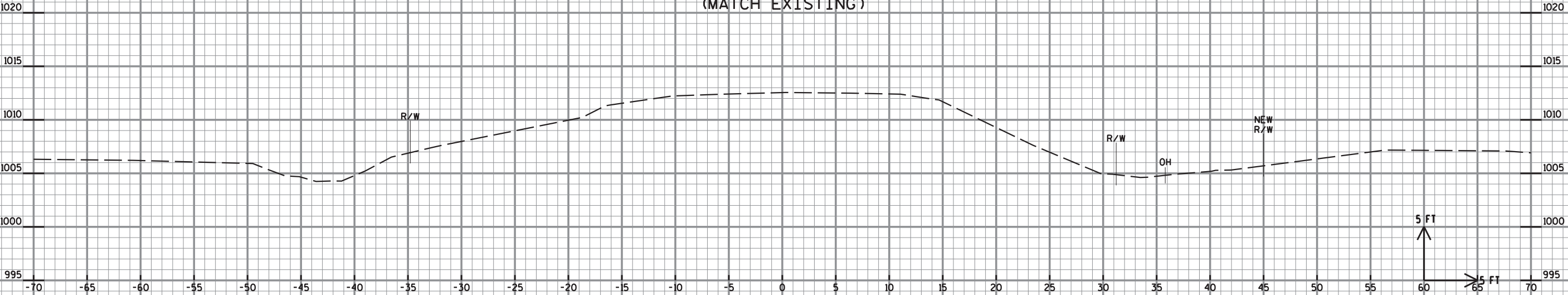
Note 1 - Cut	Cut includes existing asphalt pavement. Assumed to be reused as fill outside the 1:1 road core.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)





STA. 10+85 TO 10+85

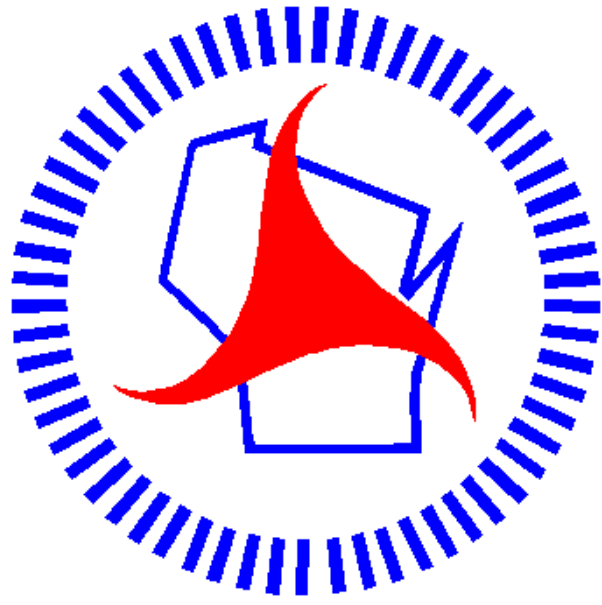
END PROJECT  
STA. 10+85  
(MATCH EXISTING)



9

9

## Notes



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