

GRE
PROJECT ID: 9246-10-71
COUNTY: MARINETTE

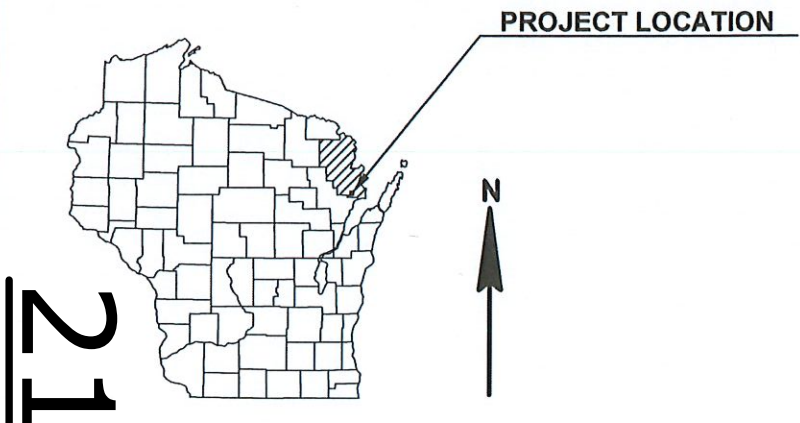
DECEMBER 2019
ORDER OF SHEETS

- Section No. 1 Title
- Section No. 2 Typical Sections and Details (Includes Erosion Control Plan)
- Section No. 3 Estimate of Quantities
- Section No. 3 Miscellaneous Quantities
- Section No. 4 Right of Way Plat
- Section No. 5 Plan and Profile
- Section No. 6 Standard Detail Drawings
- Section No. 7 Sign Plates
- Section No. 8 Structure Plans
- Section No. 9 Computer Earthwork Data
- Section No. 9 Cross Sections

TOTAL SHEETS = 46

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
T GROVER, TOWER HILL ROAD
LITTLE PESHTIGO RIVER BRIDGE
LOC STR
MARINETTE COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9246-10-71		



DESIGN DESIGNATION

A.A.D.T.	2020	=	30
A.A.D.T.	2040	=	50
D.H.V.	2039	=	60
D.D.		=	60/40
T.		=	15.2%
DESIGN SPEED		=	55 MPH
ESALS		=	7,300

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT (Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE (To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE

ROCK

LABEL

95.36

E

FO

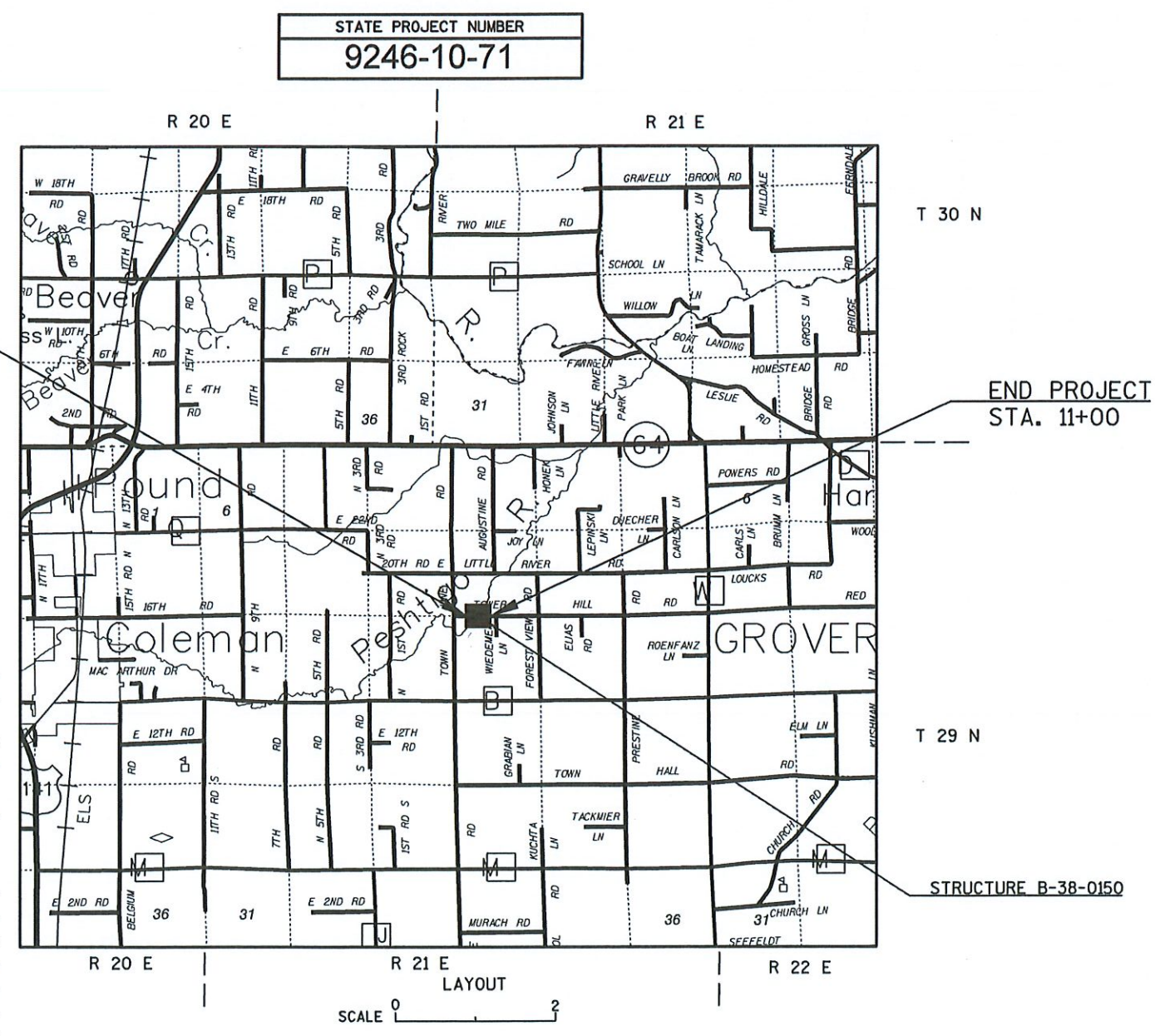
G

SAN

SS

T

W



TOTAL NET LENGTH OF CENTERLINE = 0.033

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, MARINETTE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ACCEPTED FOR
TOWN OF GROVER

7-16-2019 *Nayre Haid*
DATE TOWN CHAIRMAN

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES

WISCONSIN
ANDREW C. DANA
34172
OCOONTO, WI
PROFESSIONAL ENGINEER
7-16-2019 (Date)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AYRES ASSOCIATES
Designer	AYRES ASSOCIATES
Regional Examiner	TIMOTHY VERHAGEN
Regional Supervisor	JAMES THOMPSON

APPROVED FOR THE DEPARTMENT

DATE: 7/23/19 *Tim Verhagen*
(Signature)

E

GENERAL NOTES

THE LOCATION OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION FACTOR IS 30%.

CONSTRUCT ASPHALTIC SURFACE WITH A 1 3/4" UPPER LAYER AND A 2 1/4" LOWER LAYER.

PROPERTY LINES AS SHOWN ARE APPROXIMATE.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

BEARINGS SHOWN ON THIS PLAN ARE TRUE BEARINGS TO THE NEAREST SECOND.

ALL TIES ON THIS PLAN ARE HORIZONTAL UNLESS DESCRIBED OTHERWISE.

EROSION CONTROL LOCATIONS AS SHOWN ON THE EROSION CONTROL PLAN ARE APPROXIMATE. THE EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SUBGRADE SHOULDER POINTS ARE TO BE FERTILIZED, SEEDED, AND EROSION MAT AS DIRECTED BY THE ENGINEER.

ALL ELEVATIONS ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF NAVD 88 (2012).

WISDOT WILL FURNISH A BENCHMARK MONUMENT TO BE SET BY THE CONTRACTOR.

SAW CUT LOCATIONS SHOWN ON THE PLAN ARE SUBJECT TO ADJUSTMENT BY THE ENGINEER IN THE FIELD. THE LINE OF SUCH SAW CUTS WILL BE NEATLY DELINEATED THROUGH THE ASPHALT WITHOUT ANY DAMAGE TO THE REMAINING PORTION OF THE EXISTING PAVEMENT.

UTILITIES

*WISCONSIN PUBLIC SERVICE CORPORATION TELEPHONE 920-680-2188

2850 S. ASHLAND AVENUE
GREEN BAY, WISCONSIN 54304
ATTENTION: SCOTT ZELLNER
E-MAIL: scott.zellner@wisconsinpublicservice.com



Dial 811 or (800)242-8511
www.DiggersHotline.com

*-MEMBER OF DIGGERS HOTLINE

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.23 ACRES
SOIL GROUP C

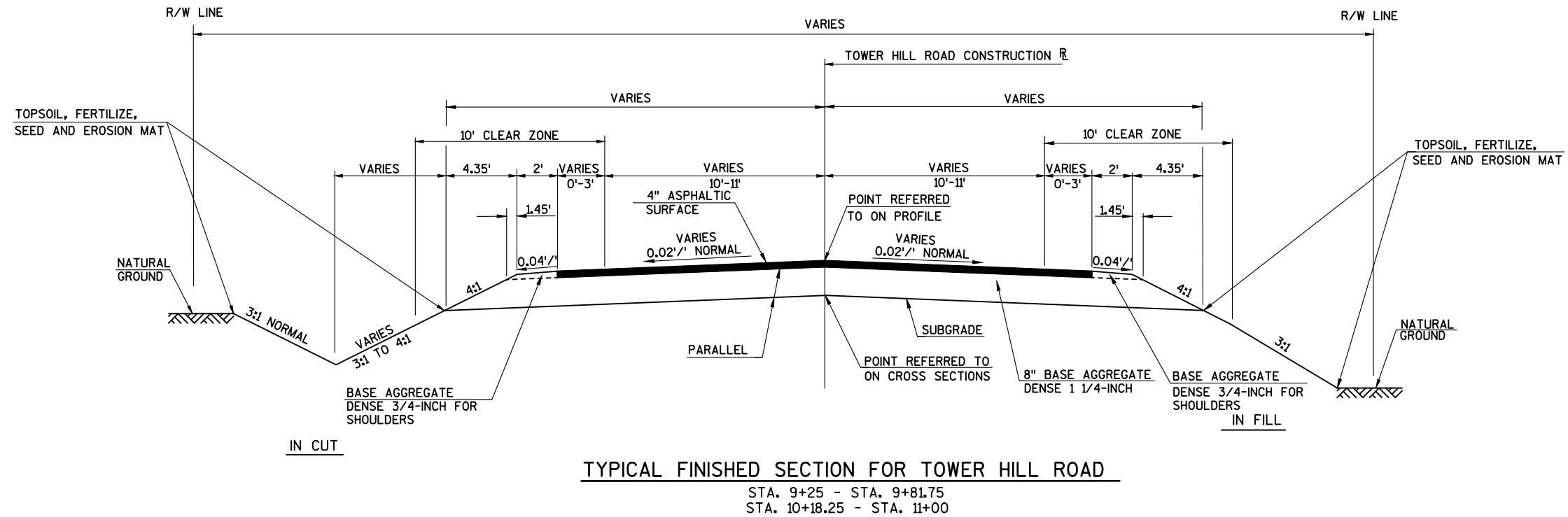
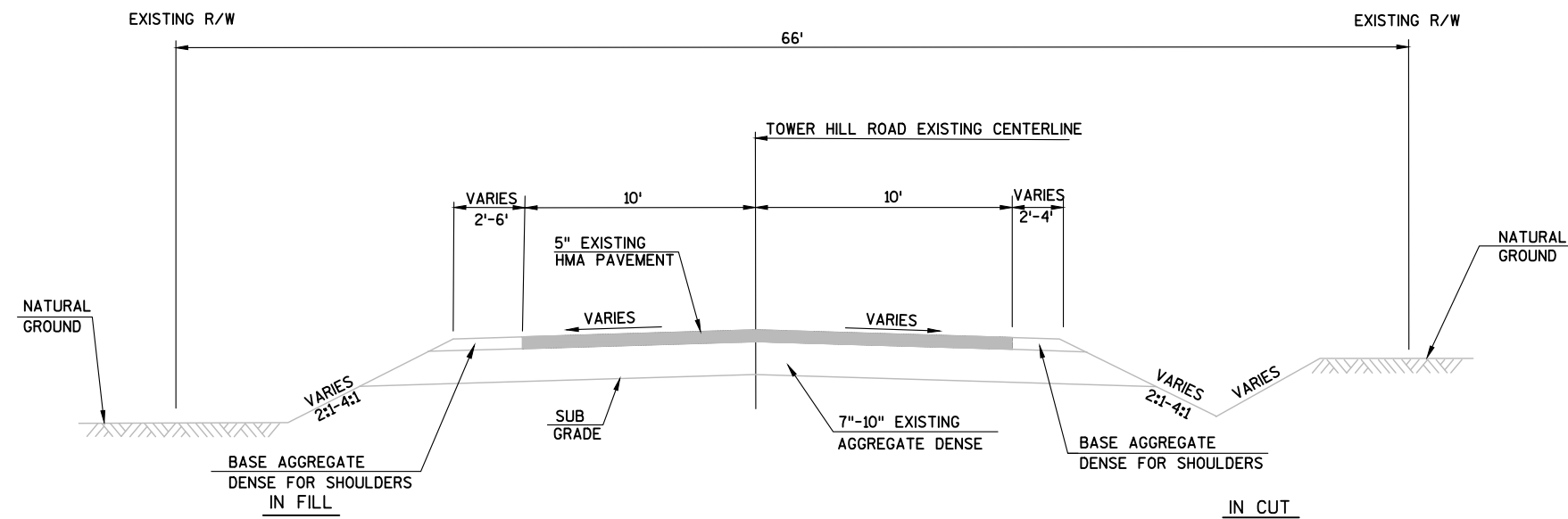
STANDARD ABBREVIATIONS

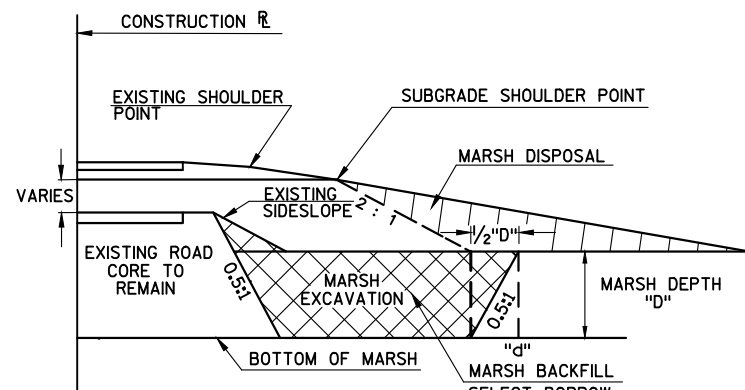
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
AC	ASPHALT CEMENT	PT	POINT OF TANGENCY
AGG	AGGREGATE	PC	POINT OF CURVATURE
ASPH	ASPHALT	PI	POINT OF INTERSECTION
BM	BENCH MARK	PE	PRIVATE ENTRANCE
C/L	CENTERLINE	R	RADIUS
CONC	CONCRETE	REM	REMOVE
CMP	CORRUGATED METAL PIPE	R/L OR RL	REFERENCE LINE
CR.	CREEK	RCCP	REINFORCED CONCRETE CULVERT PIPE
D	DEGREE OF CURVE	RCPSS	REINFORCED CONCRETE PIPE STORM SEWER
DHV	DESIGN HOUR VOLUME	R.O.	RUNOUT
ESALS	EQUIVALENT SINGLE AXIS LOADS	R/W	RIGHT-OF-WAY
EXIST	EXISTING	STA	STATION
FE	FIELD ENTRANCE	SE	SUPER ELEVATION
HYD	HYDRANT	SS	STORM SEWER
IP	IRON PIPE OR PIN	T	TANGENT
L	LENGTH OF CURVE	TEL	TELEPHONE
LC	LONG CHORD OF CURVE	TLE	TEMPORARY LIMITED EASEMENT
LR	LENGTH OF RUNOFF	T	TRUCKS
MH	MANHOLE	VC	VERTICAL CURVE
		W	WELL

DEPARTMENT OF NATURAL RESOURCES

WDNR TELEPHONE 920-412-0165

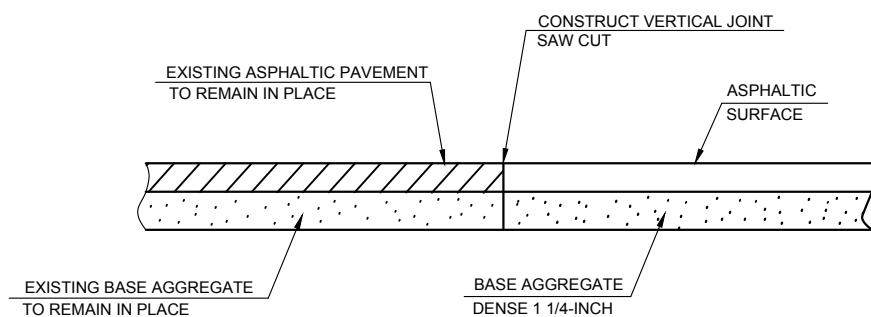
2984 SHAWANO AVE.
GREEN BAY, WISCONSIN 54313
ATTENTION: JIM DOPERALSKI
E-MAIL: james.doperalski@WISCONSIN.GOV





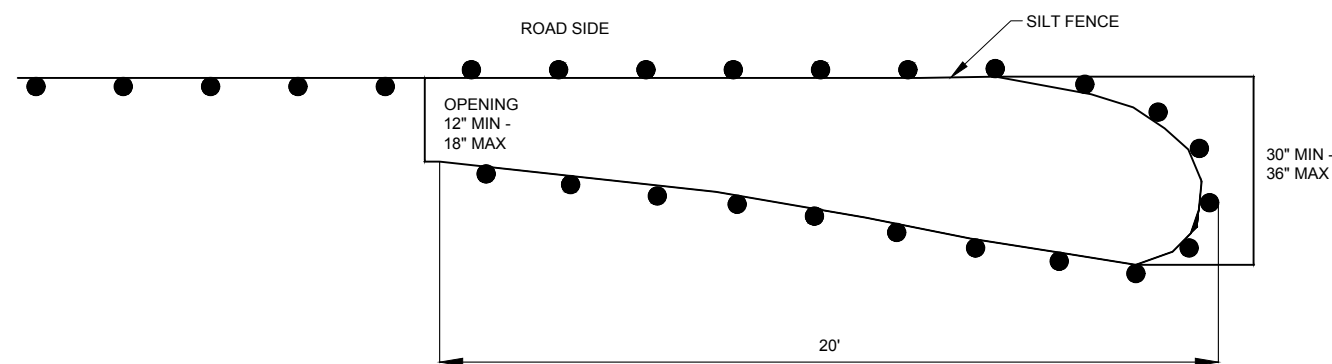
NOTE: BACKFILL QUANTITIES COMPUTED FROM POINT "d" TO COMPENSATE FOR PROBABLE DISPLACED MARSH AREA.

TYPICAL SECTION-MARSH EXCAVATION



SAW CUT DETAIL

STA. 9+25
STA. 11+00

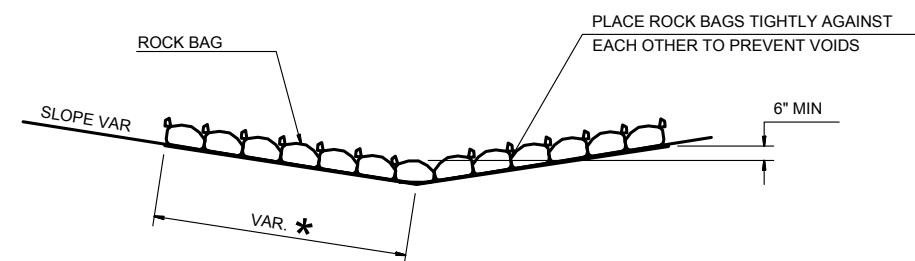


PLAN VIEW

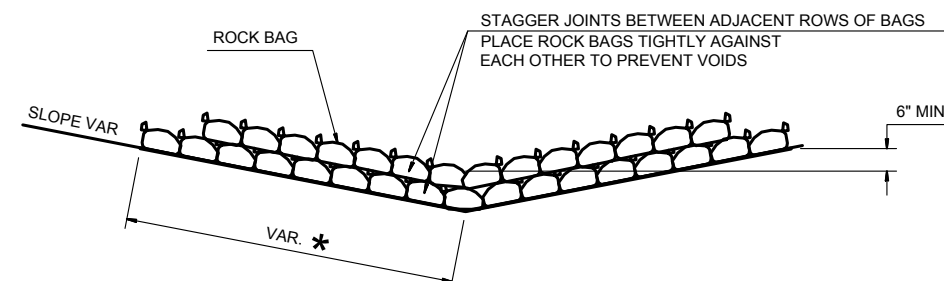
GENERAL NOTES:

SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND. AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS.

TEMPORARY SMALL ANIMAL TURN-AROUND



SIDE VIEW (SINGLE LAYER)

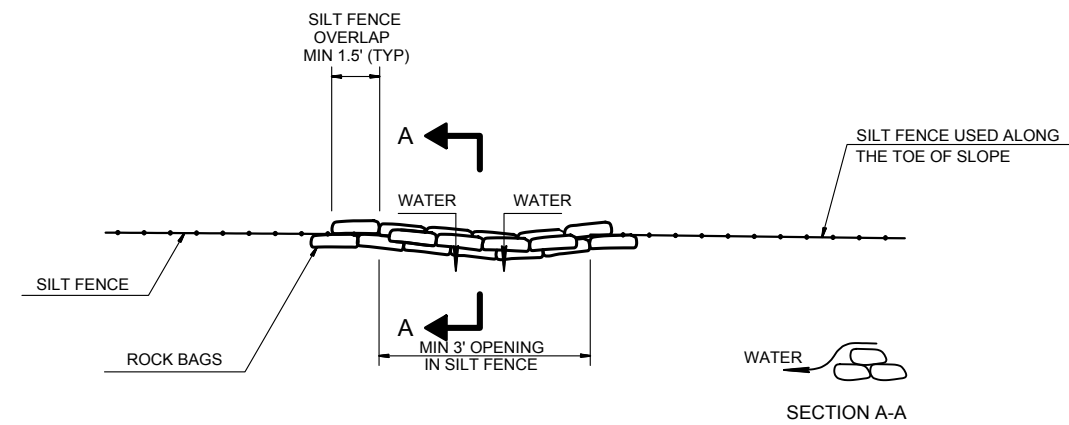


* LENGTH AND NUMBER OF BAGS MAY VARY DEPENDING ON DESIRED DEPTH OF WATER POOL

SIDE VIEW (MULTIPLE LAYER)

ROCK BAGS DITCH CHECK

PAID AS ROCK BAGS
(SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS)



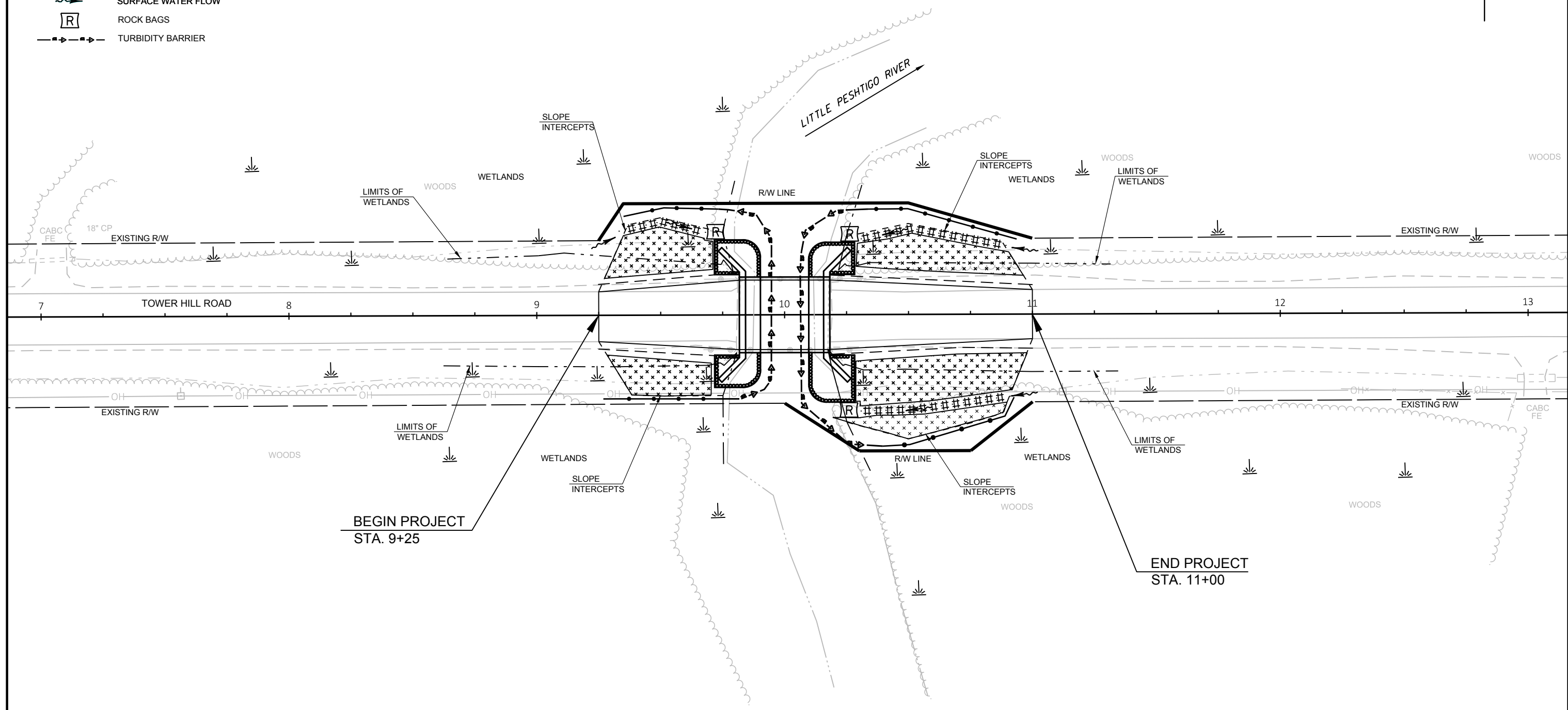
TOP VIEW

ROCK BAGS USED FOR SILT FENCE RELIEF DETAIL

PAID AS ROCK BAGS
(SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS)

LEGEND

- ### · EROSION MAT, CLASS II, TYPE C
- × × × × EROSION MAT URBAN, CLASS I, TYPE B
- SILT FENCE
- - - SLOPE INTERCEPT
- ~> SURFACE WATER FLOW
- [R] ROCK BAGS
- TURBIDITY BARRIER



PROJECT NO: 9246-10-71	HWY: TOWER HILL RD.	COUNTY: MARINETTE	EROSION CONTROL	SHEET	E
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Estimate Of Quantities

9246-10-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	3.000	3.000
0004	201.0205	Grubbing	STA	3.000	3.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0008	204.0165	Removing Guardrail	LF	130.000	130.000
0010	205.0100	Excavation Common	CY	175.000	175.000
0012	205.0400	Excavation Marsh	CY	814.000	814.000
0014	206.1000	Excavation for Structures Bridges (structure) 01. B-38-150	LS	1.000	1.000
0016	208.0100	Borrow	CY	920.000	920.000
0018	208.1100	Select Borrow	CY	1,221.000	1,221.000
0020	210.1500	Backfill Structure Type A	TON	820.000	820.000
0022	213.0100	Finishing Roadway (project) 01. 9246-10-71	EACH	1.000	1.000
0024	305.0110	Base Aggregate Dense 3/4-Inch	TON	15.000	15.000
0026	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	130.000	130.000
0028	455.0605	Tack Coat	GAL	30.000	30.000
0030	465.0105	Asphaltic Surface	TON	85.000	85.000
0032	502.0100	Concrete Masonry Bridges	CY	174.000	174.000
0034	502.3200	Protective Surface Treatment	SY	145.000	145.000
0036	505.0400	Bar Steel Reinforcement HS Structures	LB	5,140.000	5,140.000
0038	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	16,270.000	16,270.000
0040	513.4061	Railing Tubular Type M	LF	77.000	77.000
0042	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0044	550.0020	Pre-Boring Rock or Consolidated Materials	LF	140.000	140.000
0046	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	280.000	280.000
0048	606.0300	Riprap Heavy	CY	130.000	130.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0052	618.0100	Maintenance And Repair of Haul Roads (project) 01. 9246-10-71	EACH	1.000	1.000
0054	619.1000	Mobilization	EACH	1.000	1.000
0056	624.0100	Water	MGAL	2.000	2.000
0058	625.0100	Topsoil	SY	600.000	600.000
0060	628.1504	Silt Fence	LF	250.000	250.000
0062	628.1520	Silt Fence Maintenance	LF	500.000	500.000
0064	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0066	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0068	628.2008	Erosion Mat Urban Class I Type B	SY	485.000	485.000
0070	628.2027	Erosion Mat Class II Type C	SY	115.000	115.000
0072	628.6005	Turbidity Barriers	SY	290.000	290.000
0074	628.7570	Rock Bags	EACH	60.000	60.000

Estimate Of Quantities

9246-10-71

Line	Item	Item Description	Unit	Total	Qty
0076	629.0210	Fertilizer Type B	CWT	0.500	0.500
0078	630.0120	Seeding Mixture No. 20	LB	20.000	20.000
0080	630.0200	Seeding Temporary	LB	20.000	20.000
0082	630.0500	Seed Water	MGAL	15.000	15.000
0084	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0086	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0088	638.2602	Removing Signs Type II	EACH	4.000	4.000
0090	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0092	642.5001	Field Office Type B	EACH	1.000	1.000
0094	643.0420	Traffic Control Barricades Type III	DAY	1,080.000	1,080.000
0096	643.0705	Traffic Control Warning Lights Type A	DAY	1,680.000	1,680.000
0098	643.0900	Traffic Control Signs	DAY	600.000	600.000
0100	643.5000	Traffic Control	EACH	1.000	1.000
0102	645.0111	Geotextile Type DF Schedule A	SY	120.000	120.000
0104	645.0120	Geotextile Type HR	SY	295.000	295.000
0106	650.4500	Construction Staking Subgrade	LF	139.000	139.000
0108	650.5000	Construction Staking Base	LF	139.000	139.000
0110	650.6500	Construction Staking Structure Layout (structure) 01. B-38-150	LS	1.000	1.000
0112	650.9910	Construction Staking Supplemental Control (project) 01. 9246-10-71	LS	1.000	1.000
0114	650.9920	Construction Staking Slope Stakes	LF	139.000	139.000
0116	690.0150	Sawing Asphalt	LF	40.000	40.000
0118	715.0502	Incentive Strength Concrete Structures	DOL	1,044.000	1,044.000

CLEARING AND GRUBBING					
STATION	TO	STATION	LOCATION	201. 0105	201. 0205
				CLEARING STA	GRUBBING STA
9+25	-	9+82	TOWER HILL RD, LT	1	1
10+18	-	11+00	TOWER HILL RD, LT	1	1
10+18	-	11+00	TOWER HILL RD, RT	1	1
TOTALS				3	3

REMOVING GUARDRAIL				
STATION	TO	STATION	LOCATION	204. 0165 LF
9+67	-	10+32	TOWER HILL RD, LT	65
9+67	-	10+32	TOWER HILL RD, RT	65
TOTAL				130

EARTHWORK SUMMARY														
STATION	TO	STATION	LOCATION	205. 0100	UNUSABLE PAVEMENT MATERIAL	AVAI LABLE MATERIAL (2)	205. 0400	EXPANDED MARSH BACKFI LL	UNEXPANDED FI LL	EXPANDED FI LL	MASS ORDI NATE +/- (14)	208. 0100	208. 1100	REMARKS
				EXCAVATION COMMON (1) CY			EXCAVATION MARSH CY					BORROW CY	SELECT BORROW CY	
9+25	-	11+00	TOWER HI LL RD	175	59	116	814	1221	797	1036	-920	920	1221	
TOTALS				175	59	116	814	1221	797	1036	-920	920	1221	

BASE AGGREGATE DENSE AND WATER						
STATION	TO	STATION	LOCATION	305. 0110	305. 0120	624. 0100
				BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER MGAL
9+25	-	9+82	TOWER HILL RD	5	55	1
10+18	-	11+00	TOWER HILL RD	10	75	1
TOTALS				15	130	2

ASPHALTIC SURFACE					
				455. 0605	465. 0105
				TACK	ASPHALTIC
				COAT	SURFACE
STATION	TO	STATION	LOCATION	TON	TON
9+25	-	9+82	TOWER HILL RD	12	35
10+18	-	11+00	TOWER HILL RD	18	50
TOTAL				30	85

ALL ITEMS CATEGORY 0010 UNLESS SPECIFIED.

LANDSCAPING ITEMS										
			625.0100	628.2008	628.2027	629.0210	630.0120	630.0200	630.0500	
				EROSION MAT						
				URBAN CLASS I	EROSION MAT	FERTILIZER	SEEDING	SEEDING		
			TOPSOIL	TYPE B	CLASS II TYPE C	TYPE B	MIXTURE NO. 20	TEMPORARY	SEED WATER	
			SY	SY	SY	CWT	LB	LB	MGAL	
STATION TO	STATION	LOCATION								
9+25	- 11+00	TOWER HILL RD	170	145	25	0.1	5	5	4	
9+25	- 11+00	TOWER HILL RD	330	260	70	0.2	10	10	8	
UNDISTRIBUTED			100	80	20	0.2	5	5	3	
TOTALS			600	485	115	0.5	20	20	15	

SILT FENCE				
			628.1504	628.1520
			SILT FENCE	SILT FENCE
			LF	MAINTENANCE
STATION TO	STATION	LOCATION		LF
9+25	- 11+00	TOWER HILL RD	85	170
9+25	- 11+00	TOWER HILL RD	125	250
UNDISTRIBUTED			40	80
TOTALS			250	500

EROSION CONTROL MOBILIZATIONS

			628.1905	628.1910
			MOBILIZATIONS	MOBILIZATIONS
			EROSION	EMERGENCY EROSION
			CONTROL	CONTROL
			EACH	EACH
LOCATION				
TOWER HILL RD			4	3
TOTALS			4	3

TURBIDITY BARRIERS

		628.6005
		SY
LOCATION		
WEST ABUTMENT		130
EAST ABUTMENT		160
TOTAL		290

ROCK BAGS

			628.7570
			EACH
STATION	LOCATION		
9+75	TOWER HILL RD, LT		15
10+25	TOWER HILL RD, LT & RT		30
UNDISTRIBUTED	TOWER HILL RD		15
TOTAL			60

SIGNS TYPE II AND POSTS

					634.0612	637.2230
					POSTS WOOD 4x6-	SIGNS TYPE II
					Inch X 12-FT	REFLECTIVE F
STATION	LOCATION				EACH	SF
REMARKS						
9+82	TOWER HILL RD, LT				1	3
9+82	TOWER HILL RD, RT				1	3
10+18	TOWER HILL RD, LT				1	3
10+18	TOWER HILL RD, RT				1	3
TOTALS					4	12

REMOVING SIGNS AND POSTS

				638.2602	638.3000
				REMOVING	REMOVING SMALL
				SIGNS TYPE II	SIGN SUPPORTS
STATION	LOCATION			EACH	EACH
9+82	TOWER HILL RD, LT			1	1
9+82	TOWER HILL RD, RT			1	1
10+18	TOWER HILL RD, LT			1	1
10+18	TOWER HILL RD, RT			1	1
TOTALS				4	4

ALL ITEMS CATEGORY 0010 UNLESS SPECIFIED.

TRAFFIC CONTROL SUMMARY

LOCATION	APPROXI MATE SERVI CE DAYS	643.0420 TRAFFI C CONTROL BARRI CADES TYPE III		643.0705 TRAFFI C CONTROL WARNI NG LI GHTS TYPE A		643.0900 TRAFFI C CONTROL SI GNS		REMARKS
		NUMBER	DAY	NUMBER	DAY	NUMBER	DAY	
		REQ' D		REQ' D		REQ' D		
TOWER HILL RD / TOWN LINE RD	60	2	120	4	240	3	180	ADVANCE WARNING SIGNS - SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
WEST WORK ZONE LIMITS	60	7	420	10	600	2	120	SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C, D, & E
EAST WORK ZONE LIMITS	60	7	420	10	600	2	120	SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C, D, & E
TOWER HILL RD / FOREST VIEW RD	60	2	120	4	240	3	180	BRIDGE OUT 3/4 MILE AHEAD - SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
TOTALS			1080		1680		600	

CONSTRUCTION STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6500.01	650.9910.01	650.9920
					SUBGRADE LF	BASE LF	STRUCTURE LAYOUT (01. B-38-0150) LS	SUPPLEMENTAL CONTROL (01. 9246-10-71) LS	SLOPE STAKES LF
0010	9+25	-	9+82	TOWER HILL RD	57	57	-	1	57
0010	10+18	-	11+00	TOWER HILL RD	82	82	-		82
				TOTALS 0010	139	139	0	1	139
0020				B-38-0150	-	-	1	-	-
				TOTALS 0020	0	0	1	0	0
				TOTALS	139	139	1	1	139

SAWING ASPHALT

STATION	LOCATION	690.0150 LF
9+25	TOWER HILL RD	20
11+00	TOWER HILL RD	20
	TOTAL	40

ALL ITEMS CATEGORY 0010 UNLESS SPECIFIED.

CONVENTIONAL SYMBOLS

FOUND IRON PIPE/PIN (1" UNLESS NOTED)	TEMPORARY LIMITED EASEMENT
R/W MONUMENT	PERMANENT LIMITED EASEMENT
R/W STANDARD SIGN	R/W BOUNDARY POINT
SECTION CORNER MONUMENT	PARCEL NUMBER
SECTION CORNER SYMBOL	UTILITY PARCEL NUMBER
FEE (HATCH VARIES)	SIGN NUMBER (OFF PREMISE)
	BUILDING

SECTION LINE	-----
QUARTER LINE	-----
SIXTEENTH LINE	-----
NEW REFERENCE LINE	-----
NEW R/W LINE	-----
EXISTING R/W LINE	-----
PROPERTY LINE	-----
LOT & TIE	-----
CORPORATE LIMITS	-----
TEMPORARY LIMITED EASEMENT	-----
FENCE	-----
SLOPE INTERCEPTS	-----
PERMANENT LIMITED EASEMENT NO ACCESS BY STATUTORY AUTHORITY	-----
NO ACCESS BY PREVIOUS ACQUISITION/CONTROL	-----
ACCESS CONTROL BY ACQUISITION	-----
ACCESS RESTRICTED BY PREVIOUS PROJECT/CONTROL	-----

SCHEDULE OF LANDS AND INTERESTS REQUIRED

PARCEL NO.	OWNER(S)	INTEREST REQUIRED	R/W (ACRES)		
			FEE	EXISTING	TOTAL
1	JASON ROBERT ZEITLER	FEE	0.05	0.13	0.18
2	HOFFMAN HAPPY HOLSTEINS, LLC	FEE	0.03	0.06	0.09
3	MONICA L. PETERSON	FEE	0.01	0.07	0.08

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN.

POINT TABLE

POINT	Y	X
300	141070.235	724446.514
301	141084.788	724456.984
302	141081.116	724571.926
303	141065.139	724621.441
304	140999.172	724619.333
305	140980.369	724593.720
306	140981.805	724548.746
307	141002.084	724519.375
308	141004.268	724444.407

COURSE TABLE

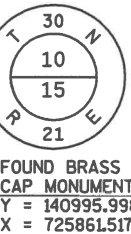
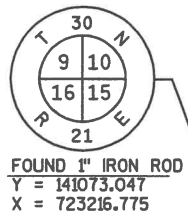
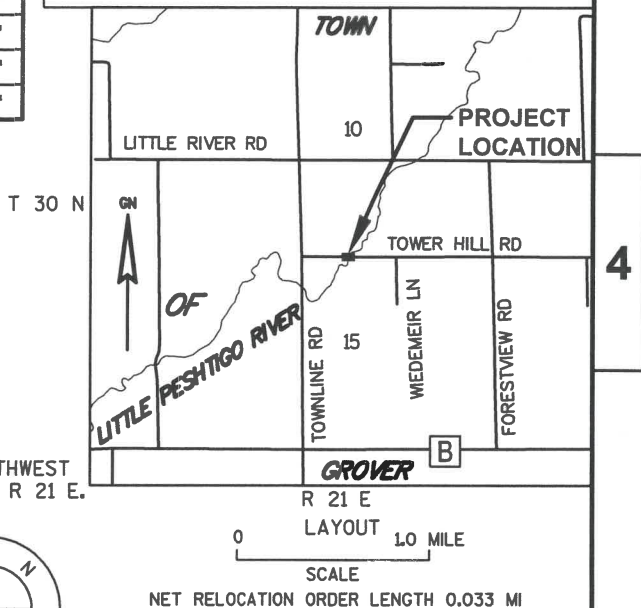
COURSE	BEARING	DISTANCE
SEC-300	N01°49'47"E	33.00'
300-301	N35°43'58"E	17.93'
301-302	S88°10'13"E	115.00'
302-303	S72°07'00"E	52.03'
303-304	S01°49'47"W	66.00'
304-305	S53°42'59"W	31.77'
305-306	N88°10'13"W	45.00'
306-307	N55°22'35"W	35.69'
307-308	N88°19'53"W	75.00'
308-SEC	N01°49'47"E	33.00'

R/W PROJECT NUMBER 9246-10-00	SHEET NUMBER 4.01	TOTAL SHEETS 1
FEDERAL PROJECT NUMBER -----		

PLAT OF RIGHT-OF-WAY REQUIRED FOR
**T GROVER TOWER HILL ROAD
LITTLE PESHTIGO RIVER BRIDGE**

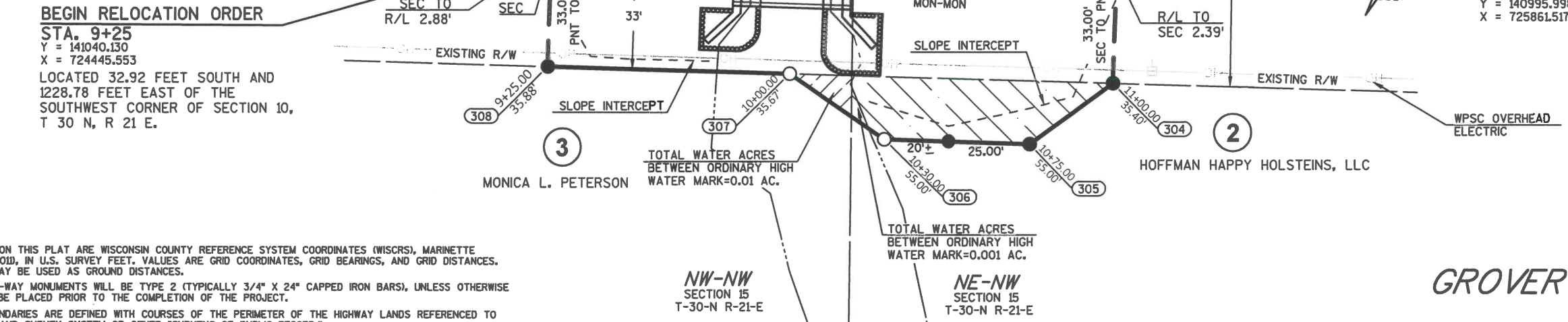
LOCAL STREET
MARINETTE COUNTY

CONSTRUCTION PROJECT NUMBER
9246-10-71



BEGIN RELOCATION ORDER
STA. 9+25
Y = 141040.130
X = 724445.553
LOCATED 32.92 FEET SOUTH AND
1228.78 FEET EAST OF THE
SOUTHWEST CORNER OF SECTION 10,
T 30 N, R 21 E.

END RELOCATION ORDER
STA. 11+00
Y = 141034.542
X = 724620.463
LOCATED 38.51 FEET SOUTH AND
1403.69 FEET EAST OF THE SOUTHWEST
CORNER OF SECTION 10, T 30 N, R 21 E.



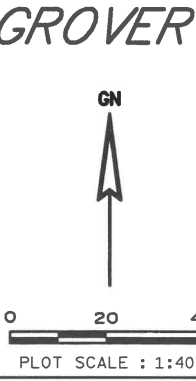
NOTES:
POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY REFERENCE SYSTEM COORDINATES (WISCRS), MARINETTE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.
ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" CAPPED IRON BARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.
RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."
DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.
PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.
EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINT OF REFERENCES:
EXISTING HIGHWAY RIGHT-OF-WAY FOR TOWER HILL ROAD SHOWN HEREIN IS BASED ON VOLUME 289, PAGE 304, VOLUME 289, PAGE 306, AND VOLUME 289, PAGE 307.

CONVENTIONAL UTILITY SYMBOLS

WATER	—W—	SANITARY SEWER	—SS—
GAS	—G—	STORM SEWER	—SS—
TELEPHONE	—T—	NON-COMPENSABLE	—NON—
OVERHEAD	—OH—	POWER POLE	—PP—
TRANSMISSION LINES	—E—	TELEPHONE POLE	—TP—
ELECTRIC	—E—	TELEPHONE PEDESTAL	—TP—
CABLE TELEVISION	—TV—	ELECTRIC TOWER	—ET—
FIBER OPTIC	—FO—		

CONVENTIONAL ABBREVIATIONS

ACCESS POINT/ DRIVEWAY CONNECTION	AP	BUILDING REFERENCE LINE	BLDG
ACCESS RIGHTS	AR	RELEASE OF RIGHTS	R/L
ACRES	AC	REMAINING	ROR
AND OTHERS	ET.AL.	RIGHT-OF-WAY	REM.
CENTERLINE	C/L	SECTION	R/W
CERTIFIED SURVEY MAP	CSM	STATION	SEC.
CORNER	COR.	TEMPORARY LIMITED EASEMENT	STA.
DOCUMENT	DOC.	VOLUME	TLE
EASEMENT	EASE.	CURVE DATA	V.
FIELD ENTRANCE	F.E.	LONG CHORD	LCH
LAND CONTRACT	LC	LONG CHORD BEARING	LCB
MONUMENT	MON.	RADIUS	R
PAGE	P.	DEGREE OF CURVE	D
PERMANENT LIMITED EASEMENT	PLE	CENTRAL ANGLE OR DELTA	DELTA
PROPERTY LINE	PL	LENGTH OF CURVE	L
RECORDED AS	(100')	TANGENT	TAN



REVISION DATE
JAMES CAPPEART
REGISTRATION NUMBER S-3044
DATE 10/19/2018

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
200	7+57	SPK. IN PP#3021 15W10-32' RT.	745.43
201	9+97	CHIS. SQ. N. SIDE BRIDGE DECK-13.3' LT.	750.39
202	14+86	SPK. IN PP#3021 15W12-30' RT.	748.16

DAVID A. ZEITLER

JASON ZEITLER

LEGEND

XXXX XXXX SAW CUT

CP#101
STA. 15+84.16-13.41' LT.
Y=141032.488
Y=725104.803

3/4" REBAR

24.36'

21.86'

23.64'

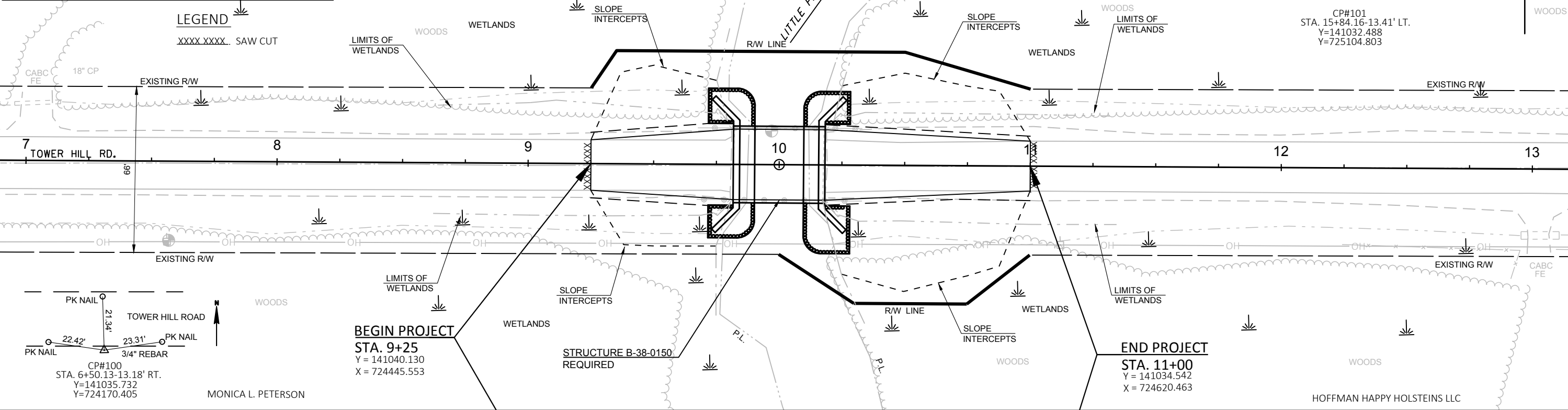
PK NAIL

PK NAIL

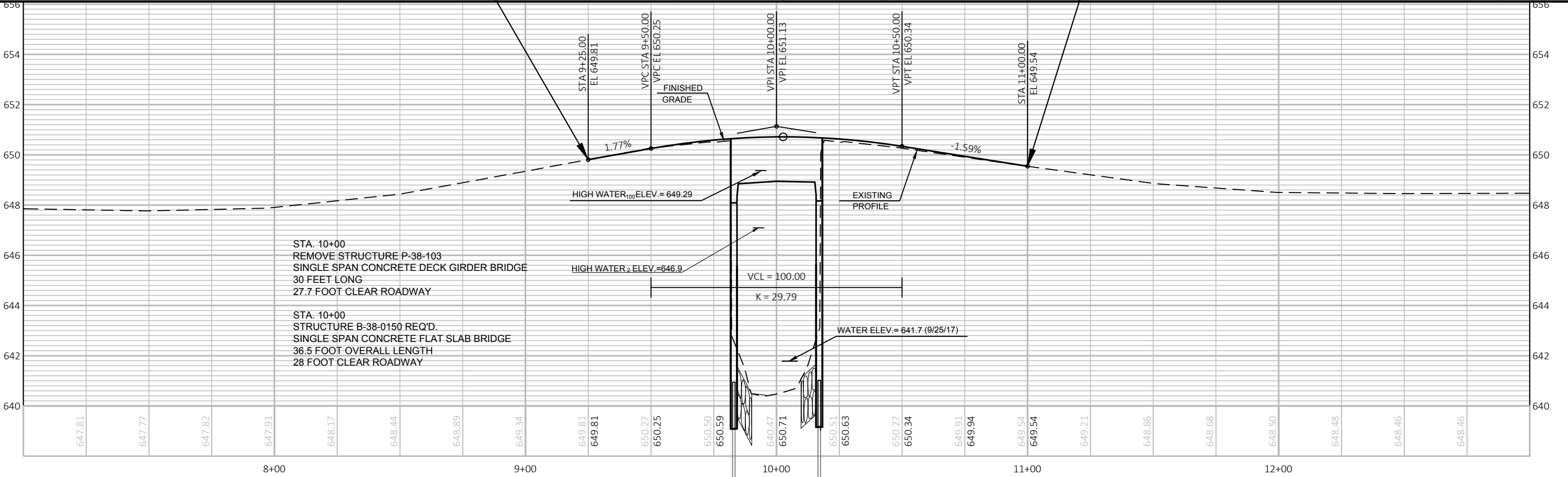
PK NAIL

WOODS

5



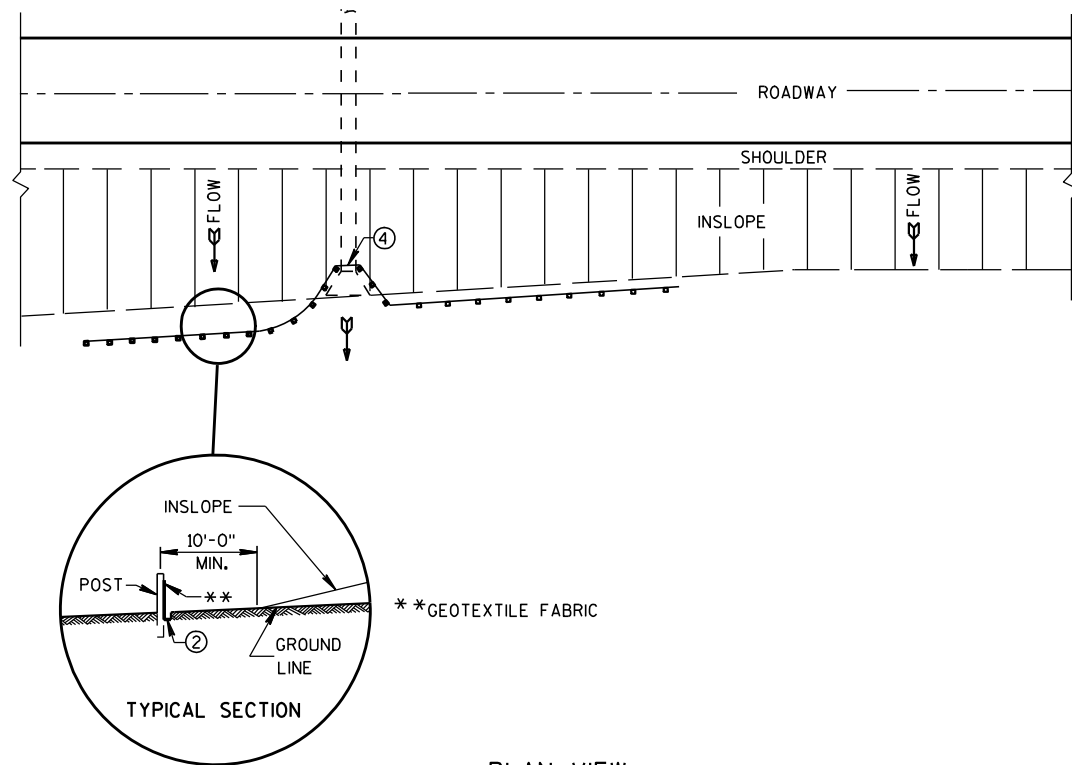
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PROJECT NO: 9246-10-71	HWY: TOWER HILL RD.	COUNTY: MARINETTE	PLAN AND PROFILE: TOWER HILL ROAD	SHEET	E
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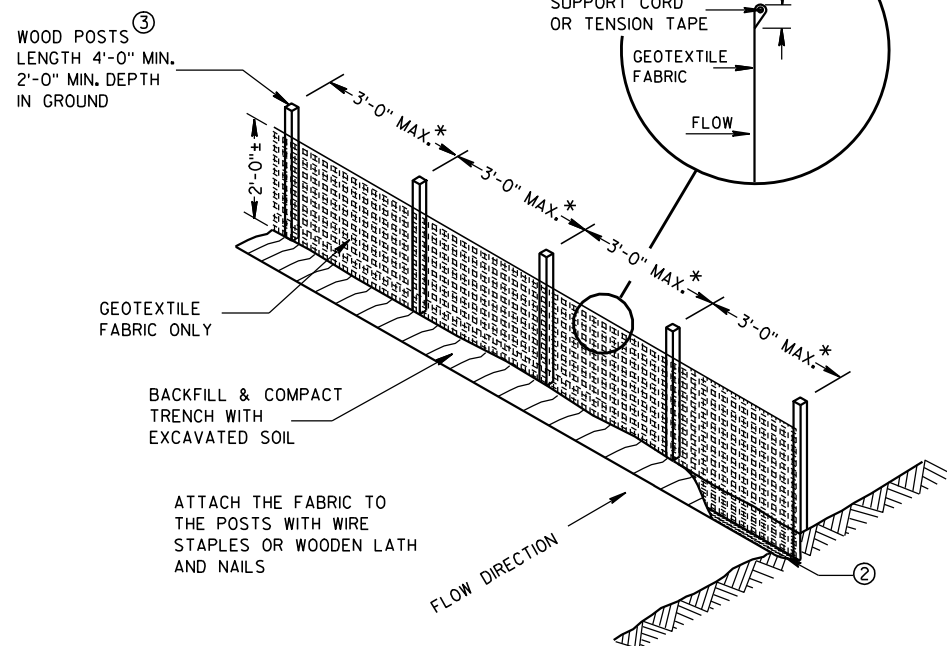
Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



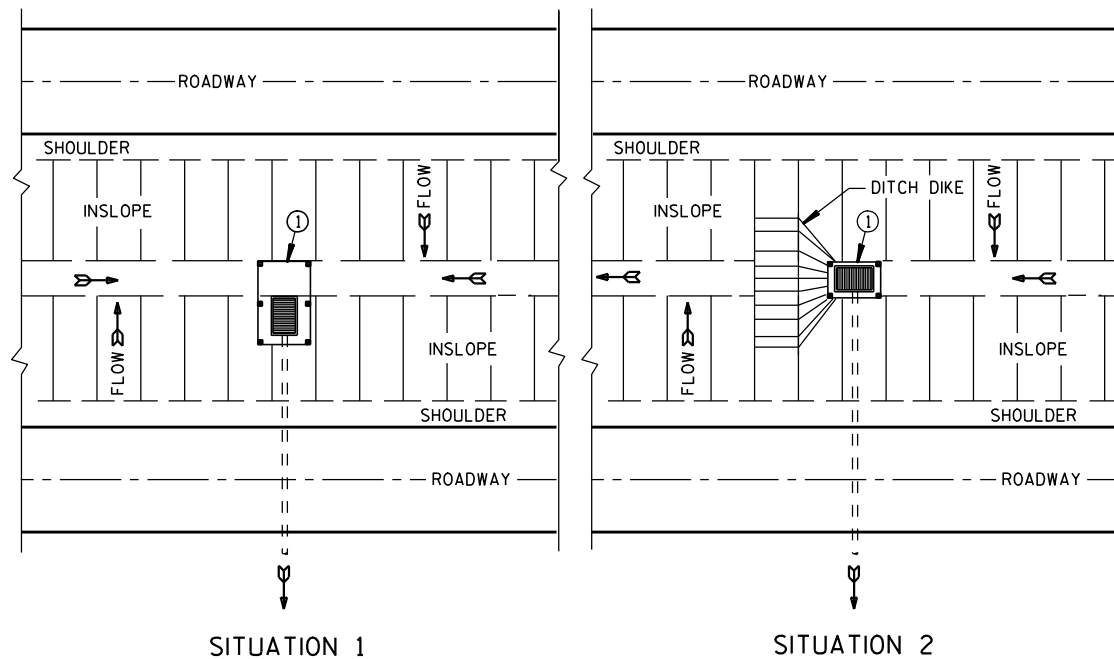
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS
MAY BE REQUIRED IN UNSTABLE SOILS

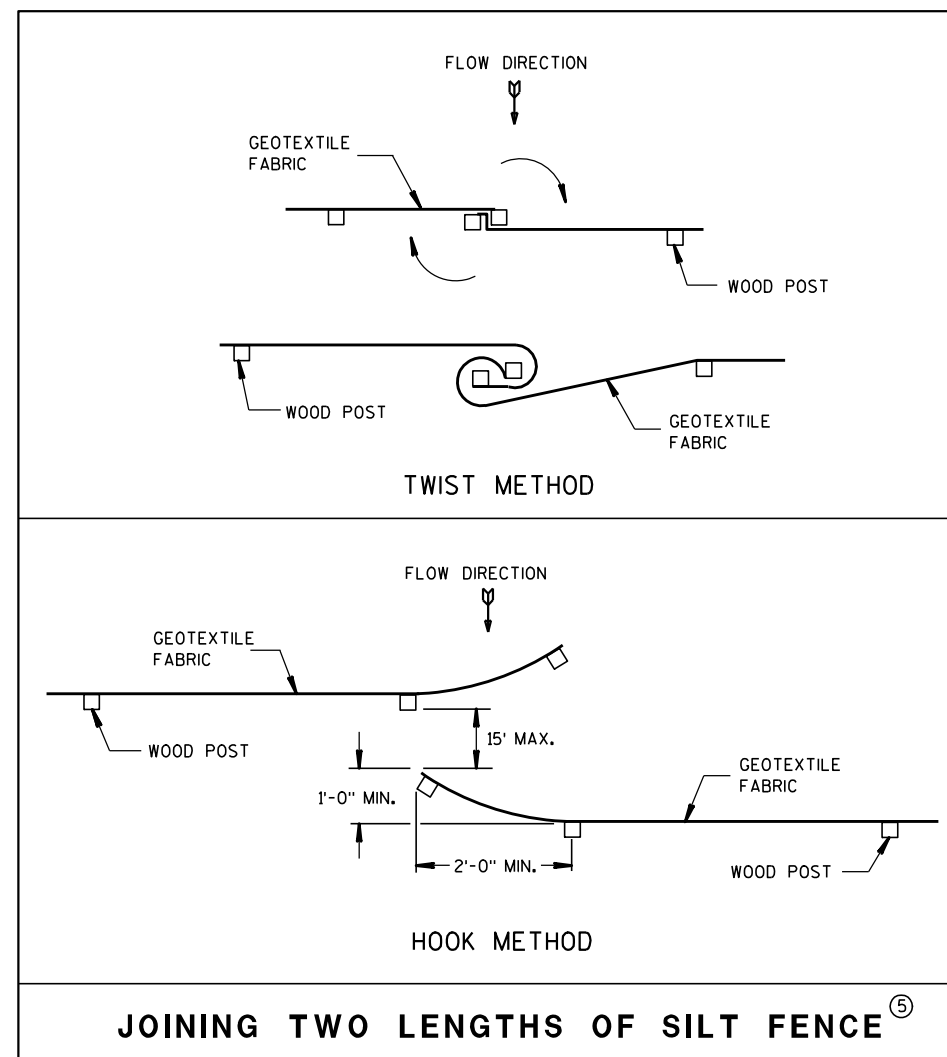


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A
WOVEN GEOTEXTILE FABRIC IS USED.



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

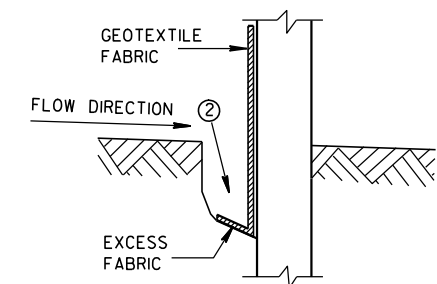


JOINING TWO LENGTHS OF SILT FENCE^⑤

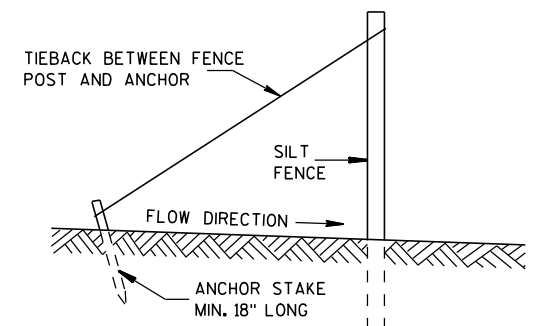
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

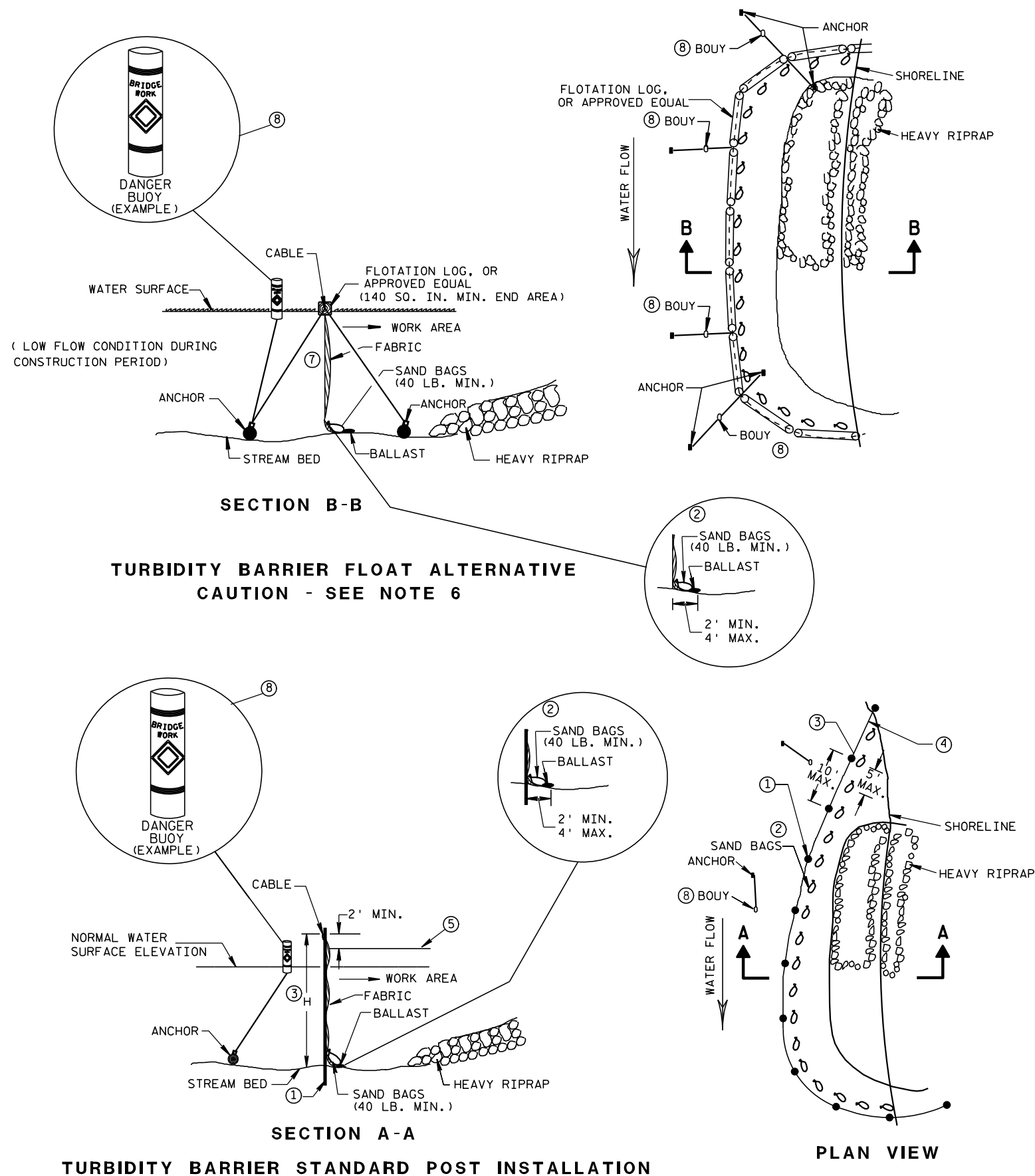
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

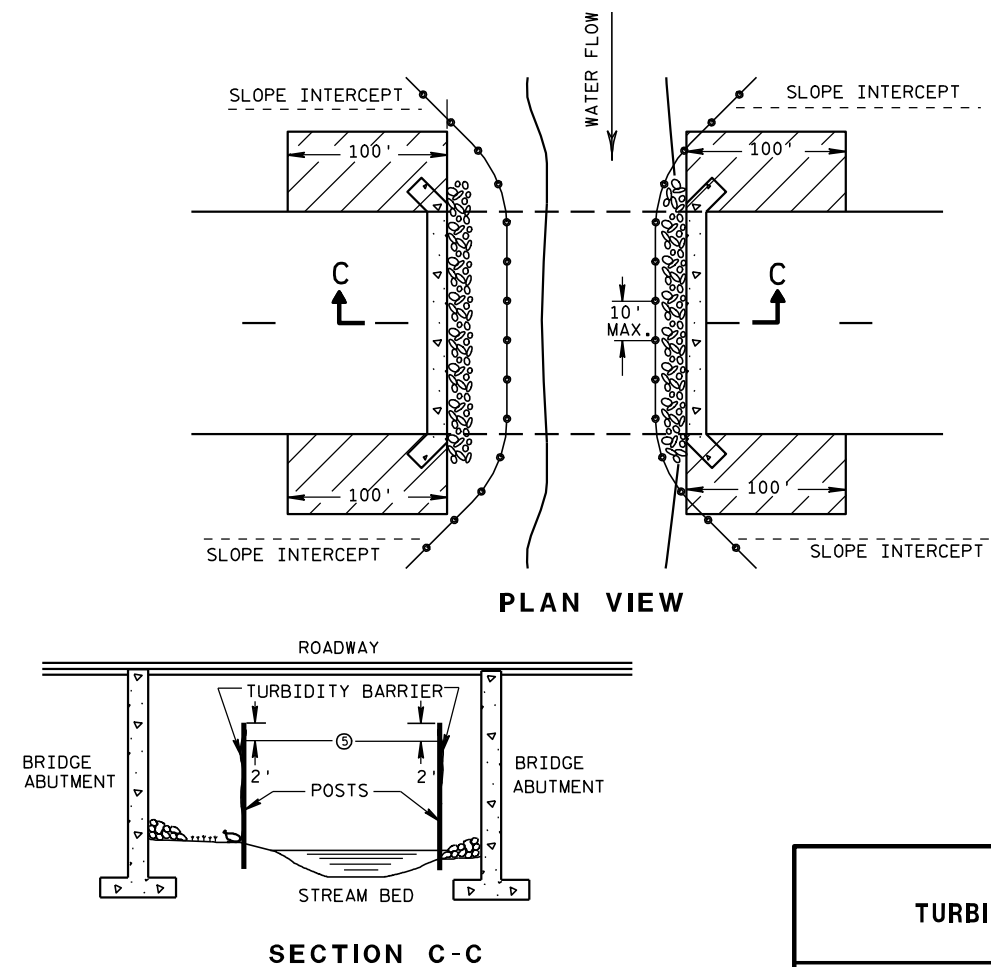


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

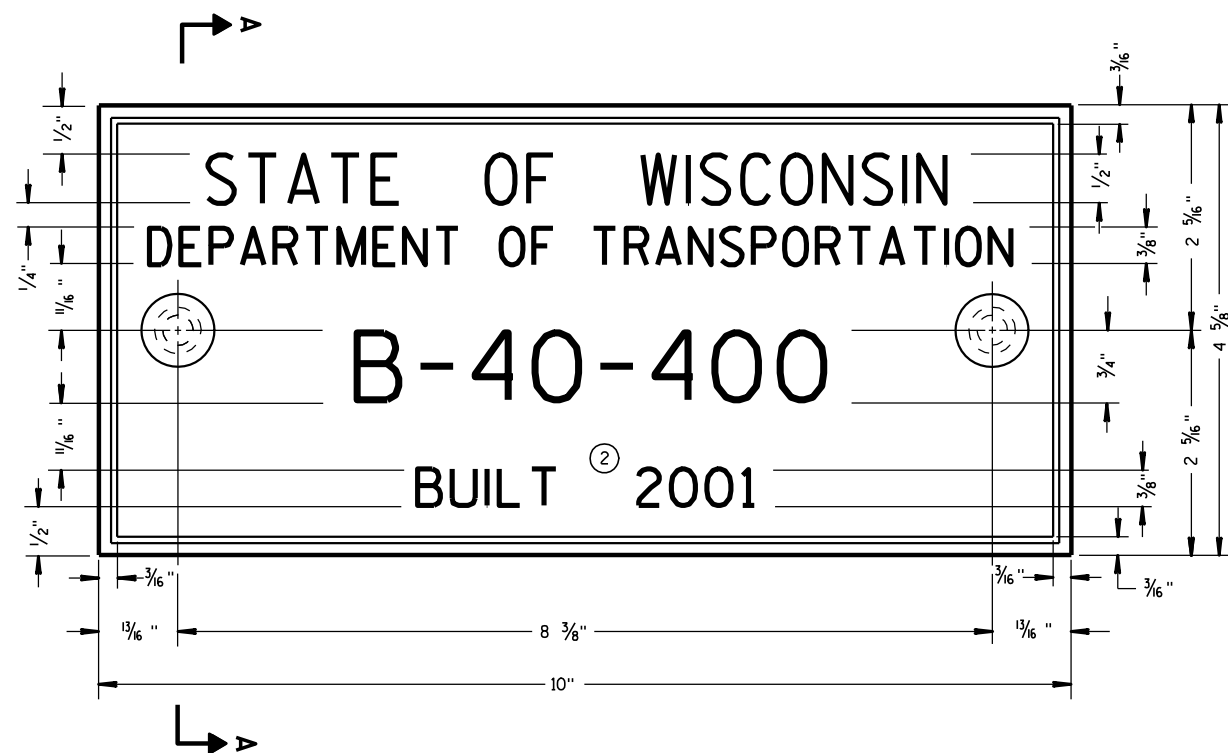
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

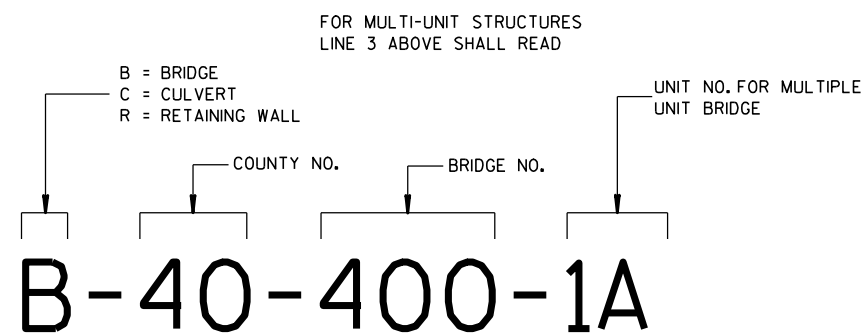
6/04/02
DATE

FWHA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



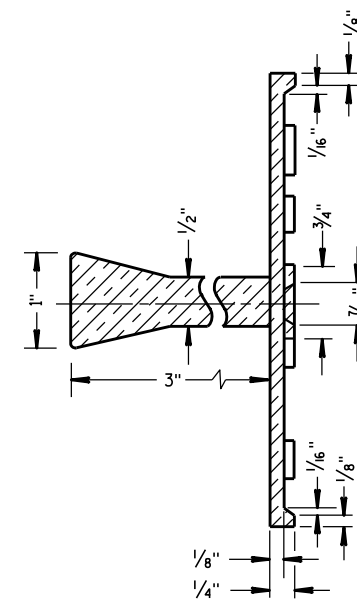
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

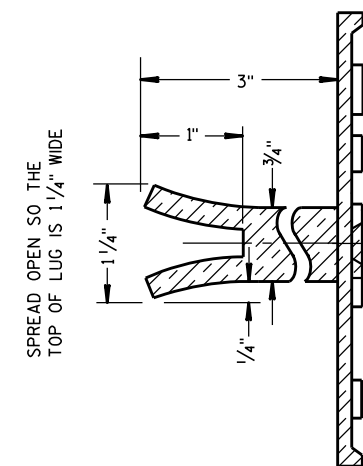
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

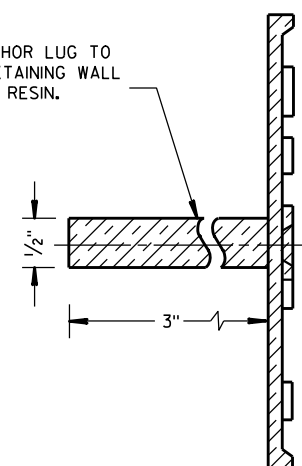


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

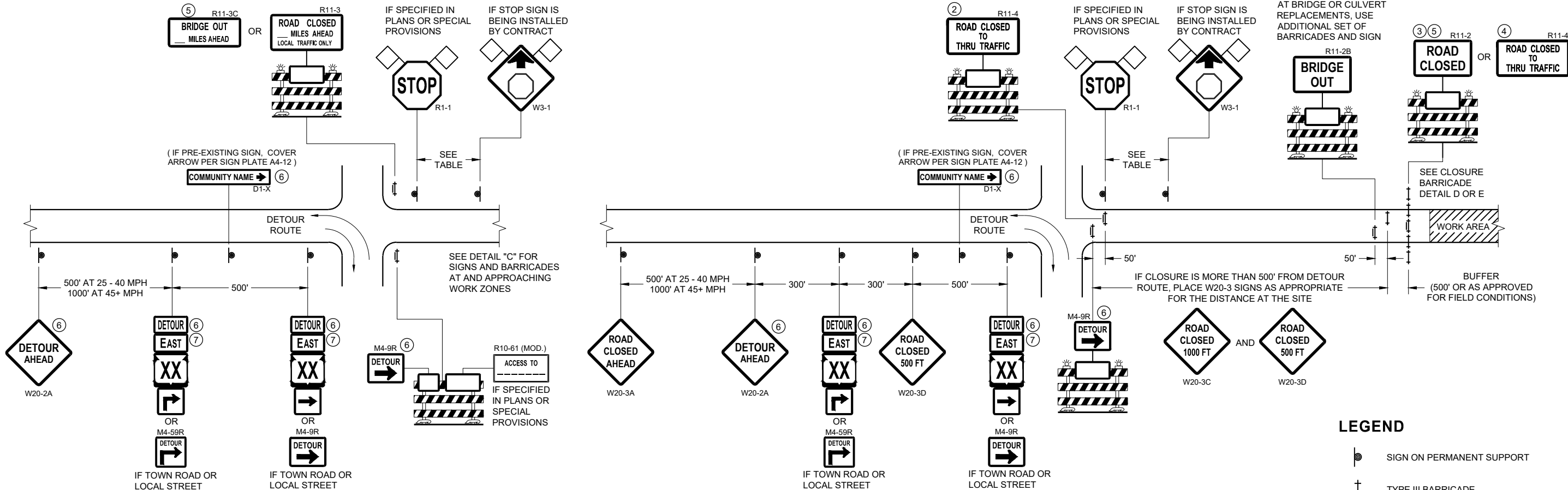
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



GENERAL NOTES

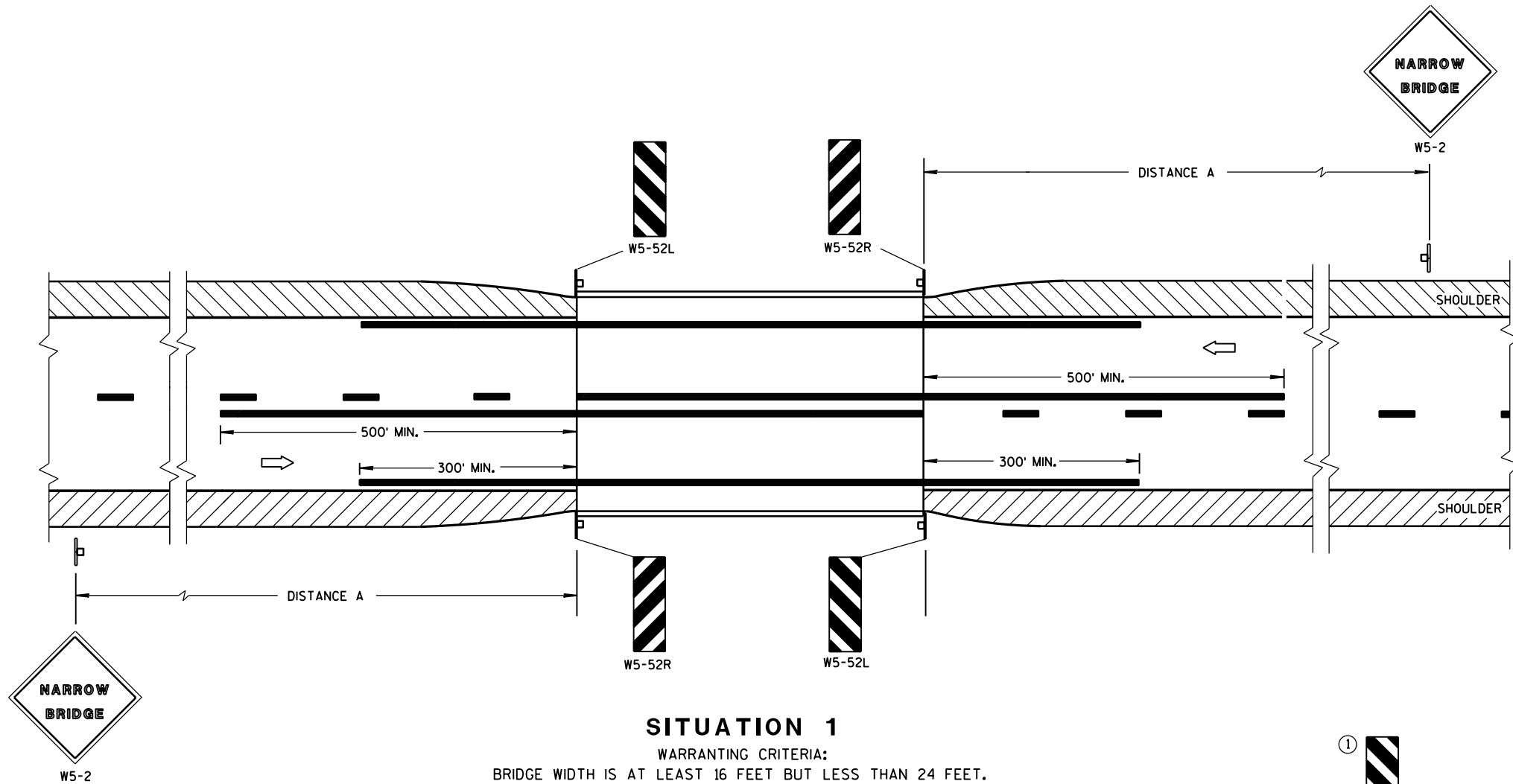
R11 - 2 SHALL BE 48" X 30"
R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
M4 - 9 SHALL BE 30" X 24"
M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

APPROVED
November 2018
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

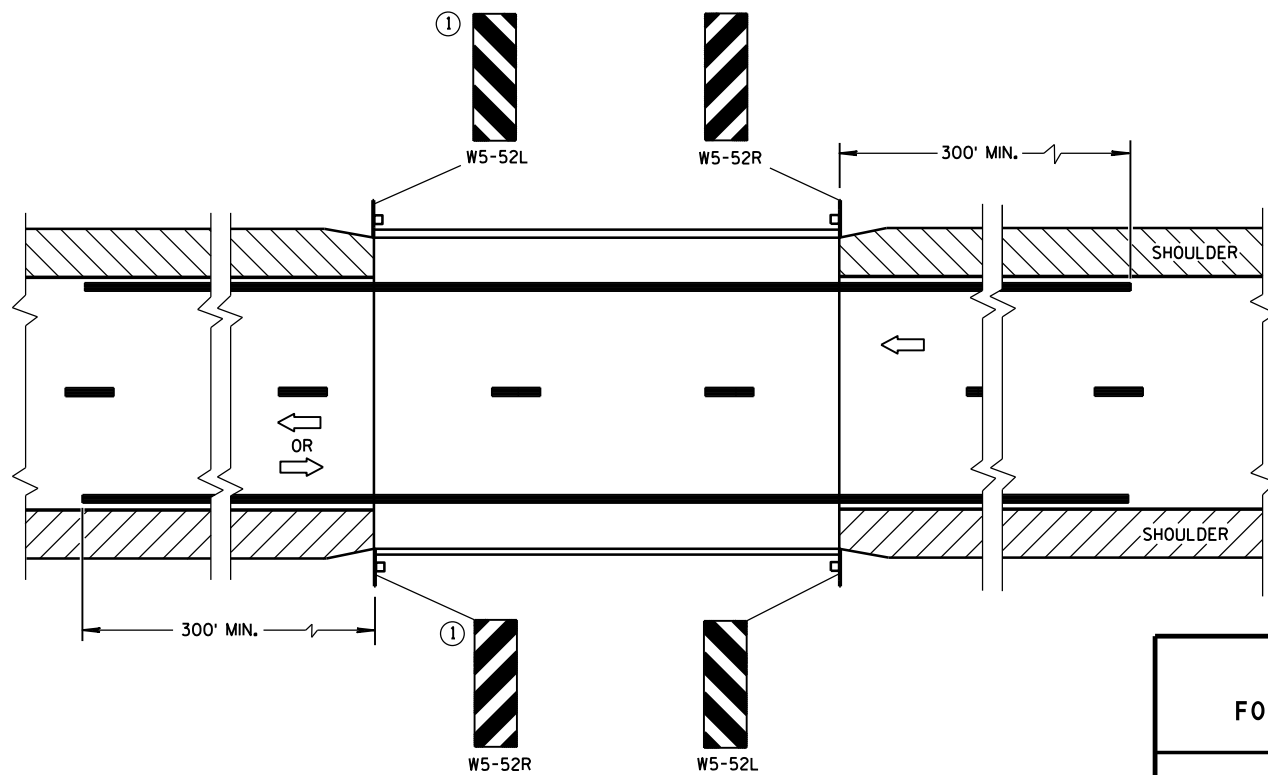
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

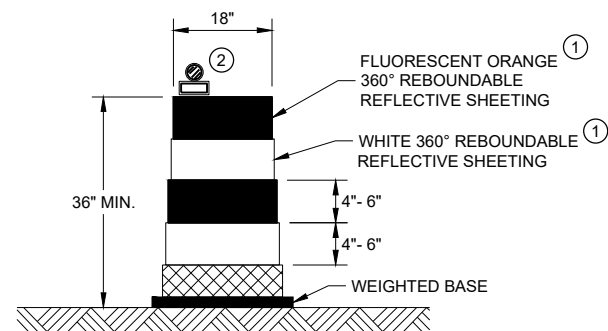
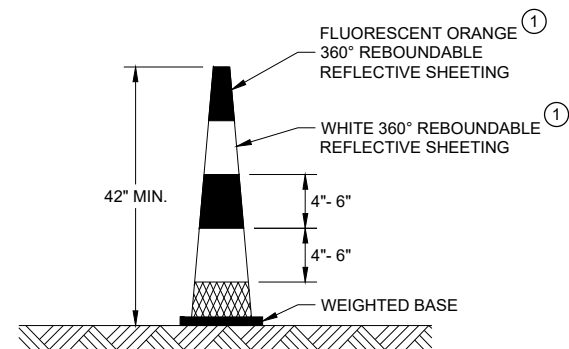
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

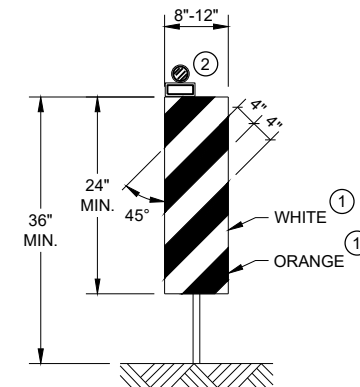
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

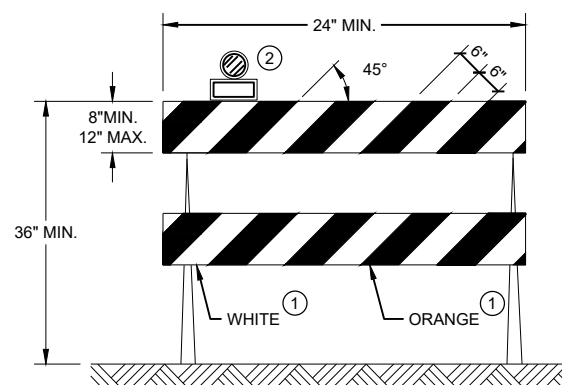
FHWA

**DRUM****42" CONE**

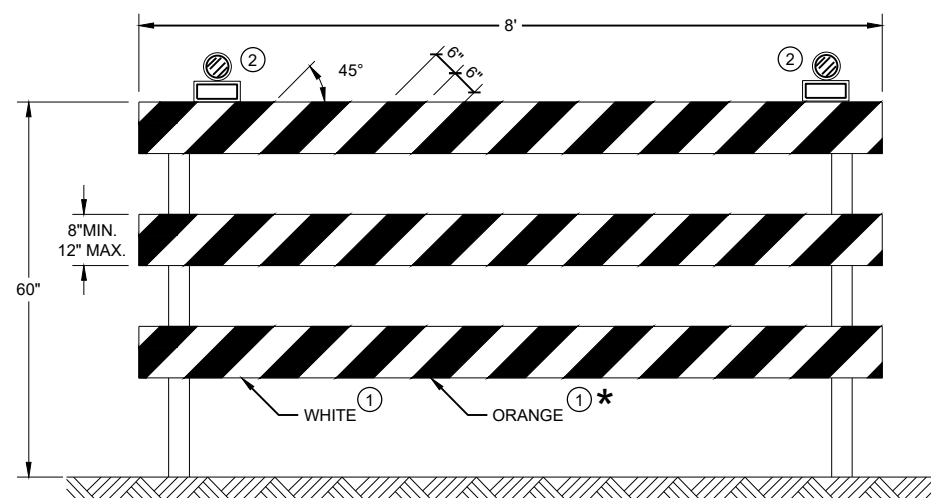
DO NOT USE IN TAPERS
½ SPACING OF DRUMS

**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO
THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE II BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES
MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD
TO THE TRAFFIC SIDE FOR CHANNELIZATION.

**TYPE III BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP
TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION USE RED SHEETING.

GENERAL NOTES

- REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.

**CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA

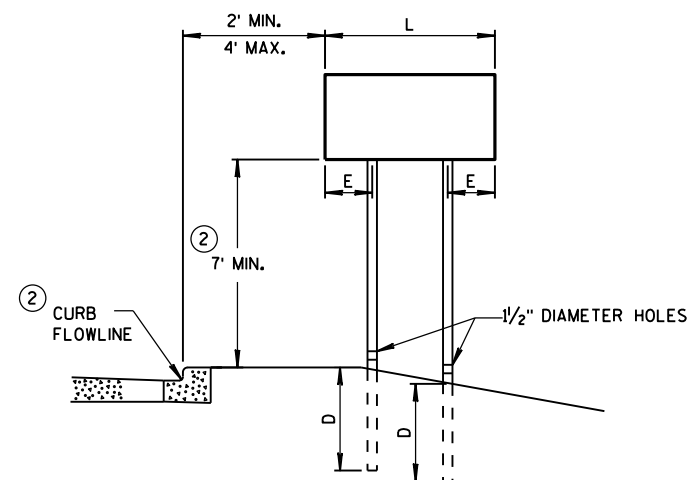
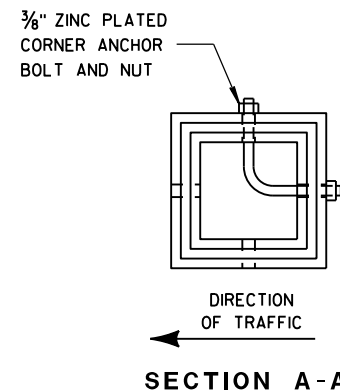


DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

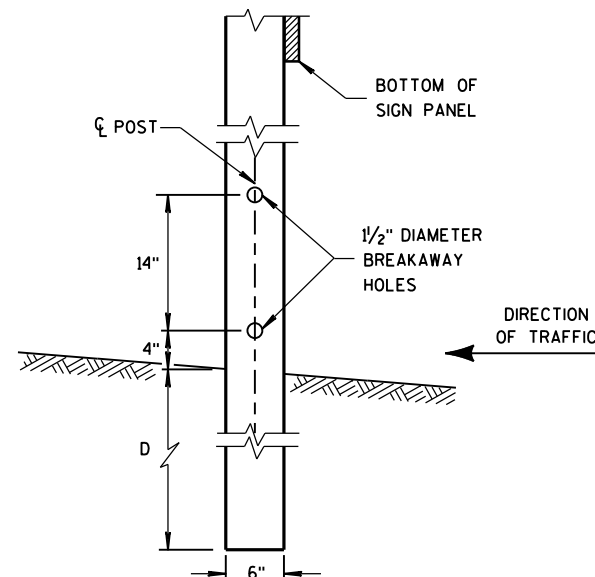


URBAN AREA

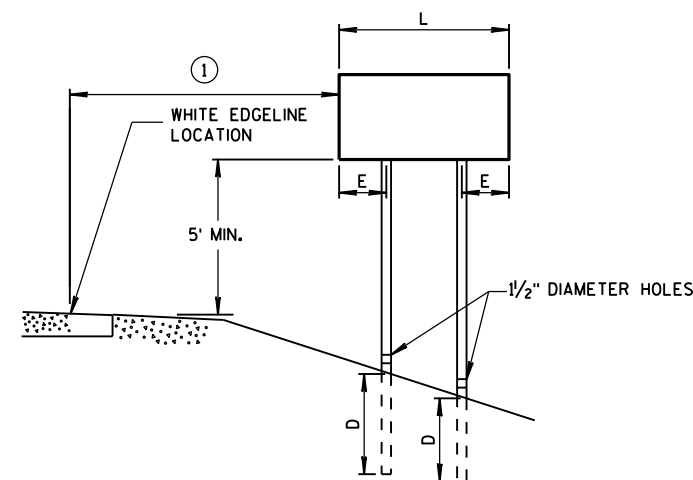
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4"x6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

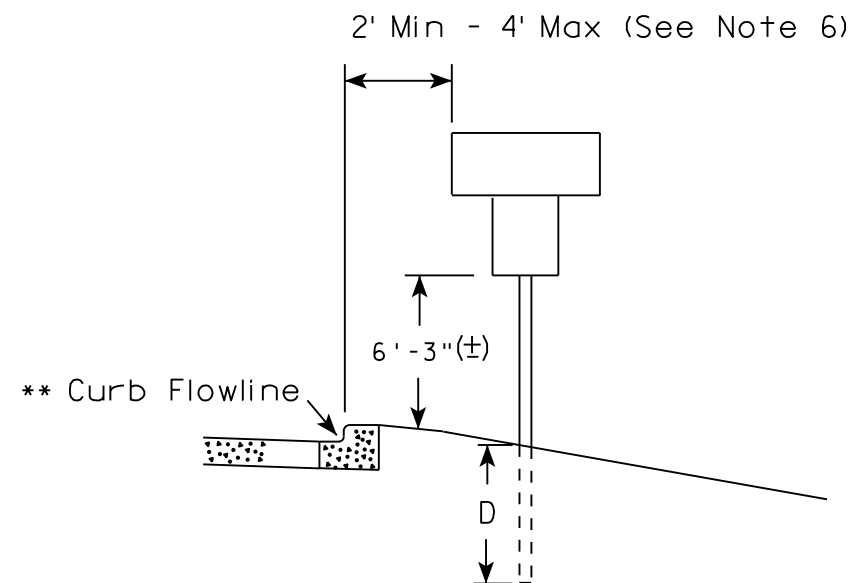
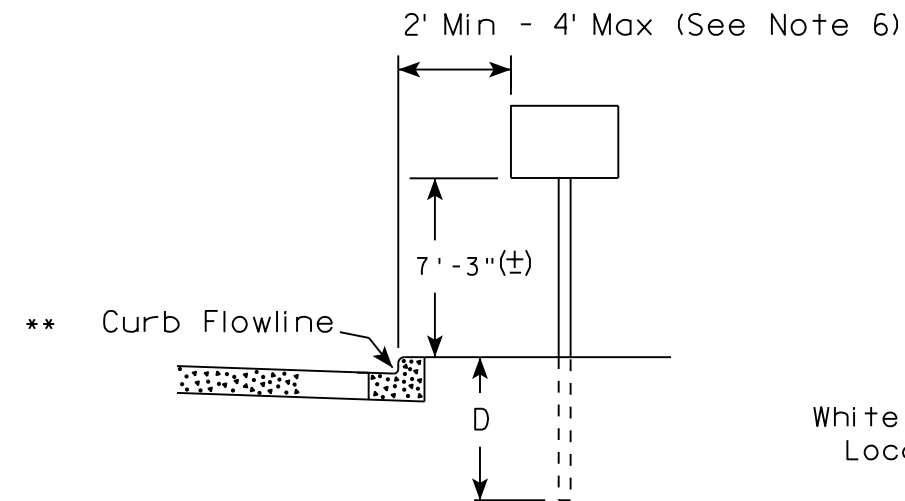
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

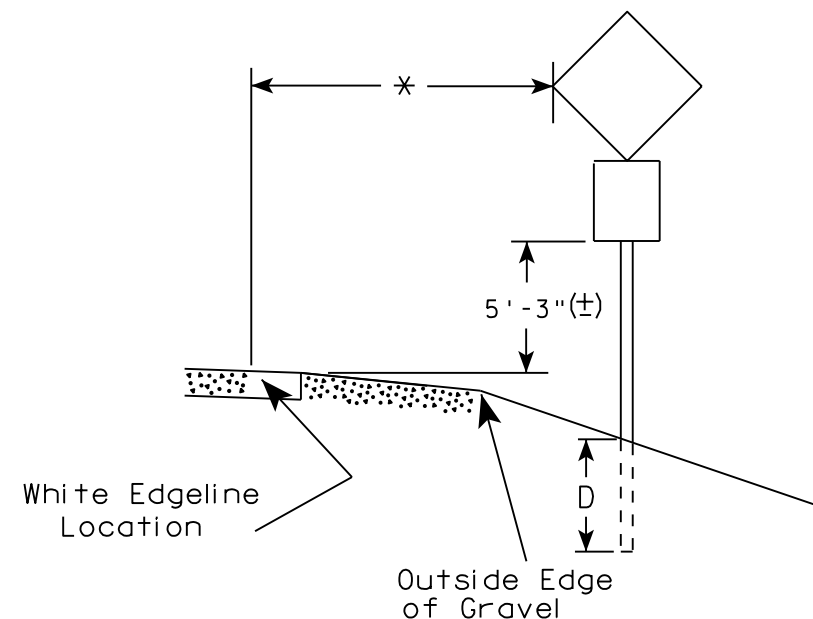
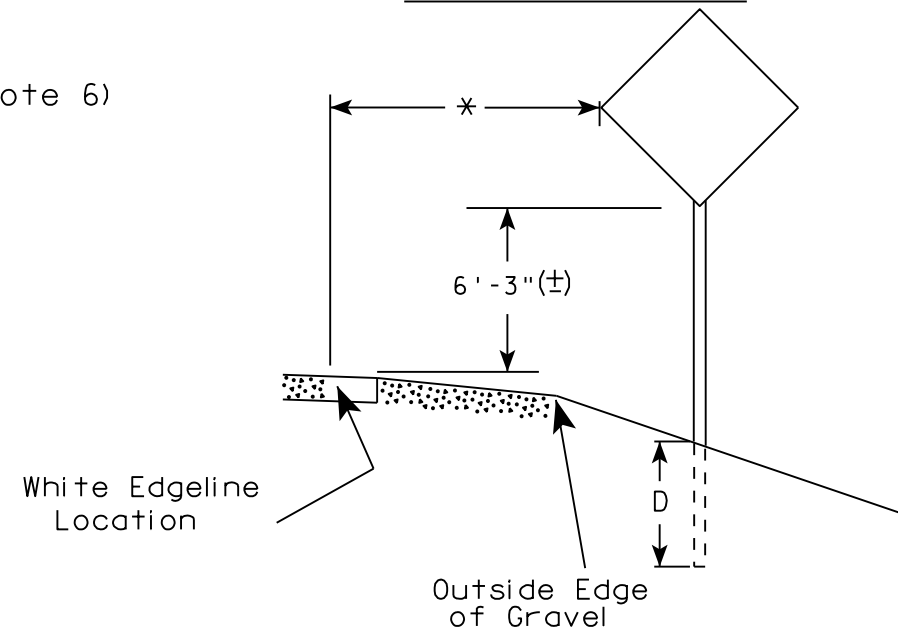
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

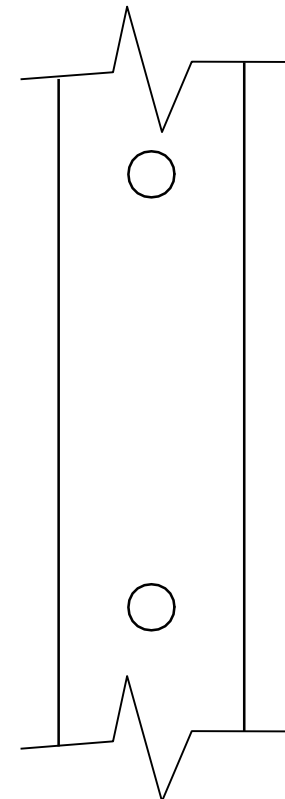
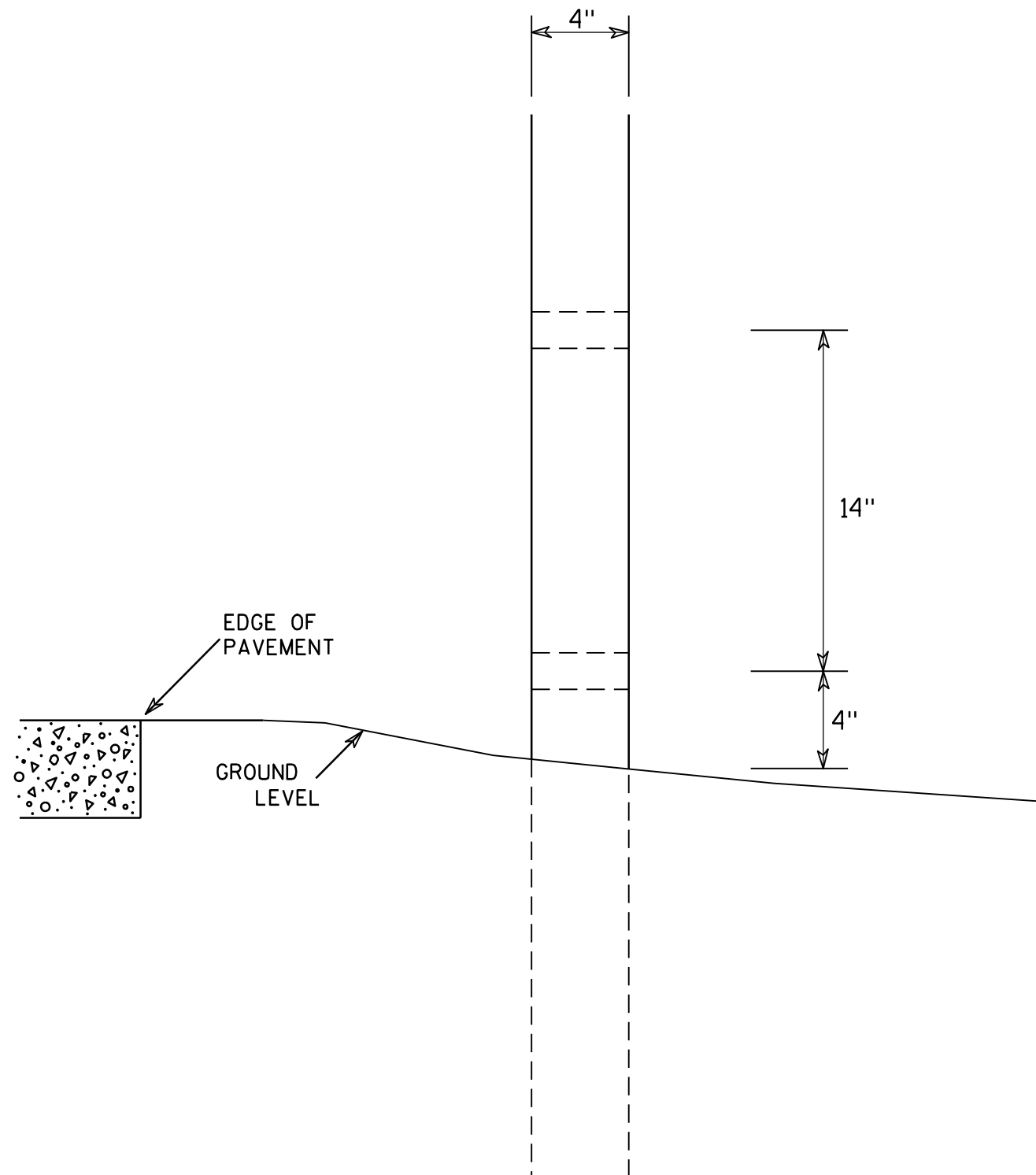
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

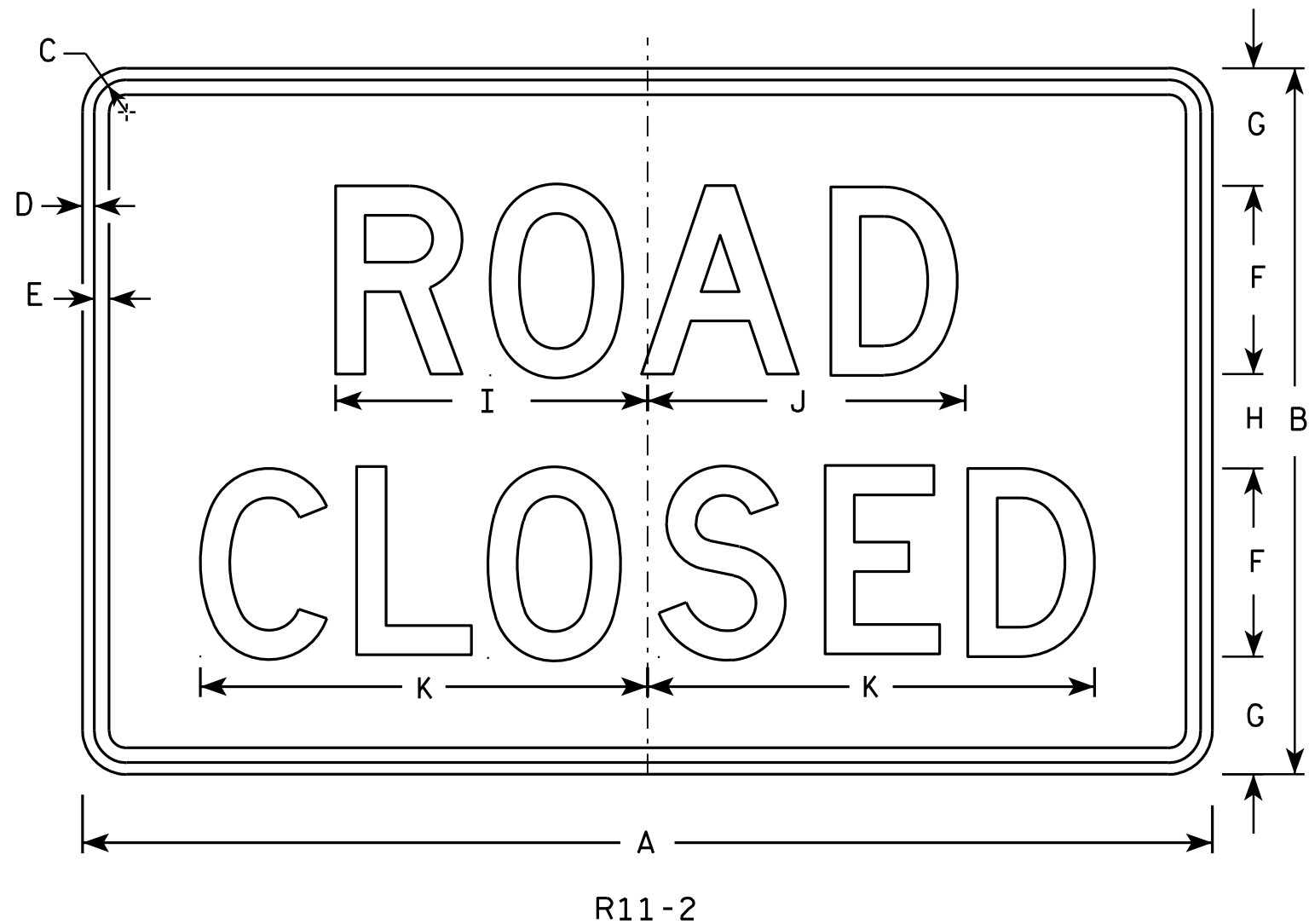
PROJECT NO:

HWY:

COUNTY:

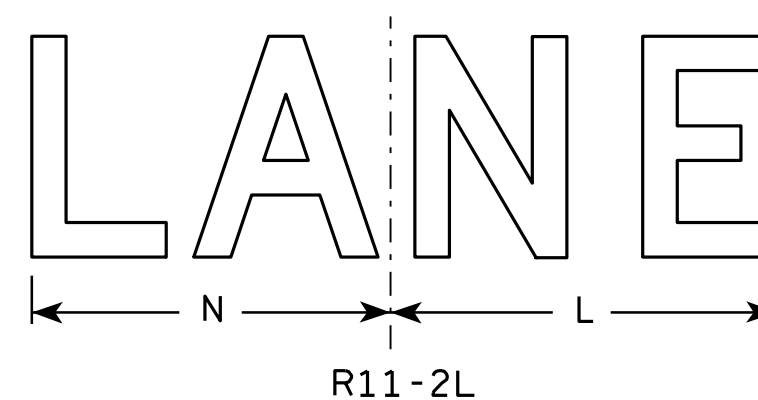
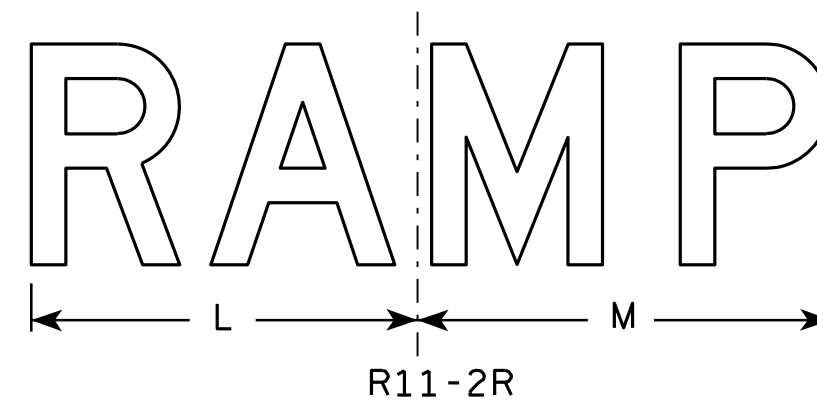
SHEET NO:

E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Modify the message as required.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0

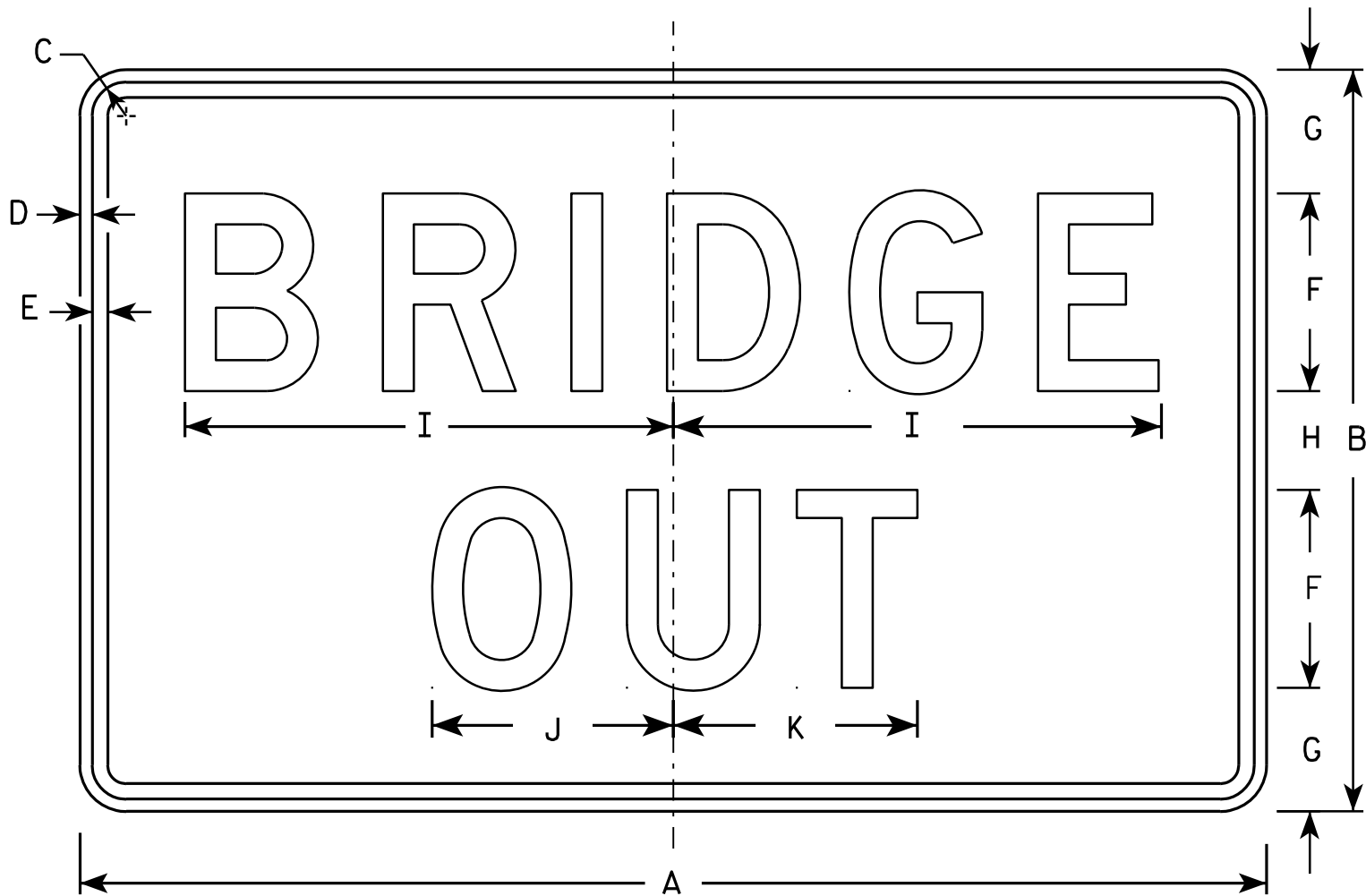
STANDARD SIGN R11-2

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 4/1/11 PLATE NO. R11-2.10

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



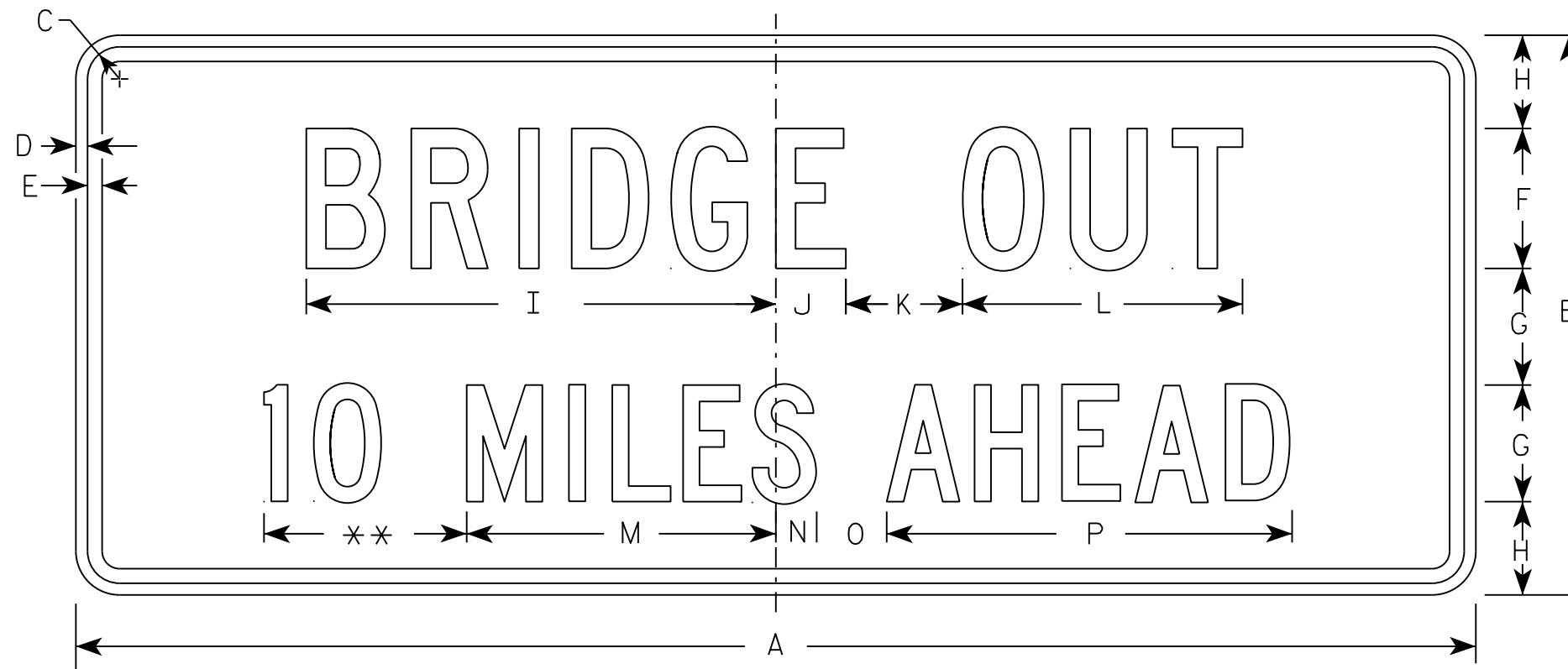
R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

STANDARD SIGN	
R11-2B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-2B.2

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
 - Background - White
 - Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5

The diagram illustrates a 1/4 mile race track layout. It features a horizontal line with a vertical dashed line in the center. To the left of the dashed line, the text "1/4 MILE" is written. To the right, the text "AHEAD" is written. Below the horizontal line, there are two double-headed arrows. The first arrow, labeled "R", spans from the left edge to the dashed line. The second arrow, labeled "P", spans from the dashed line to the right edge. Between the arrows, there are two sets of double asterisks "**".

[illegible]

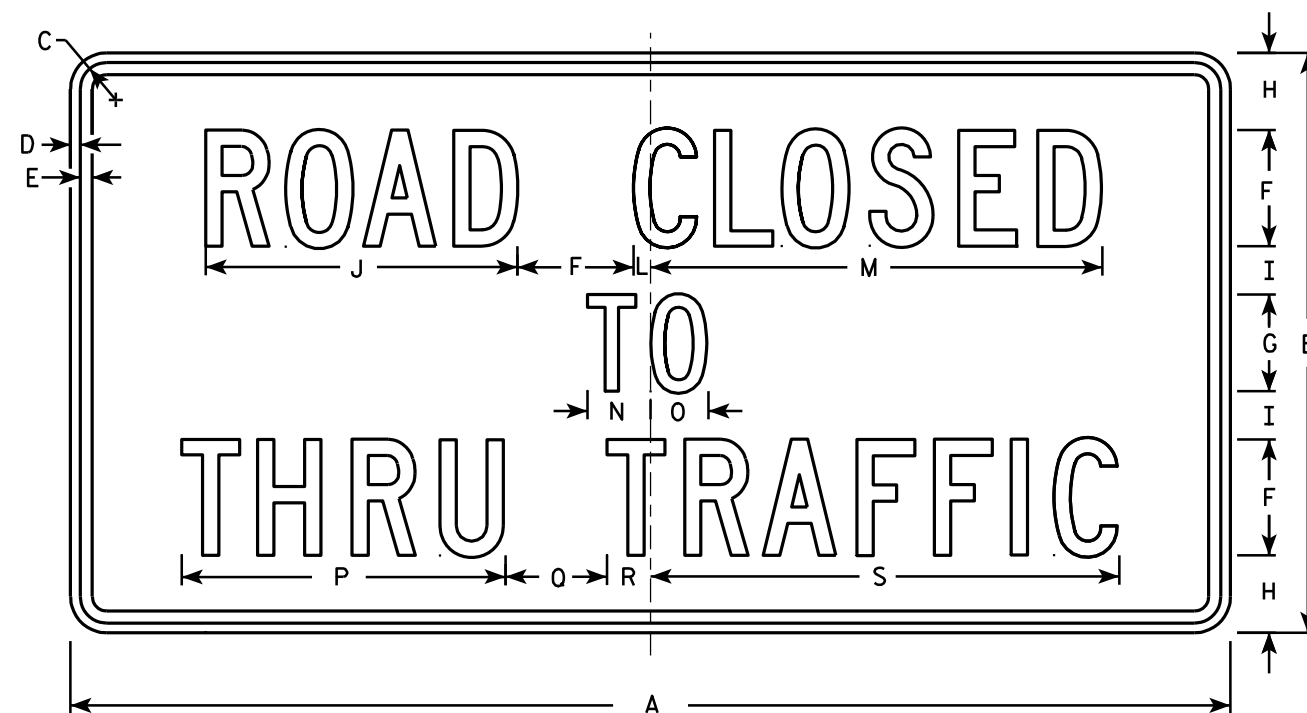
STANDARD SIGN
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 7/28/16 PLATE NO. R11-3C.3

PROJECT NO:				SHEET NO:	E
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R11-4

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
2M	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
3																											
4																											
5																											

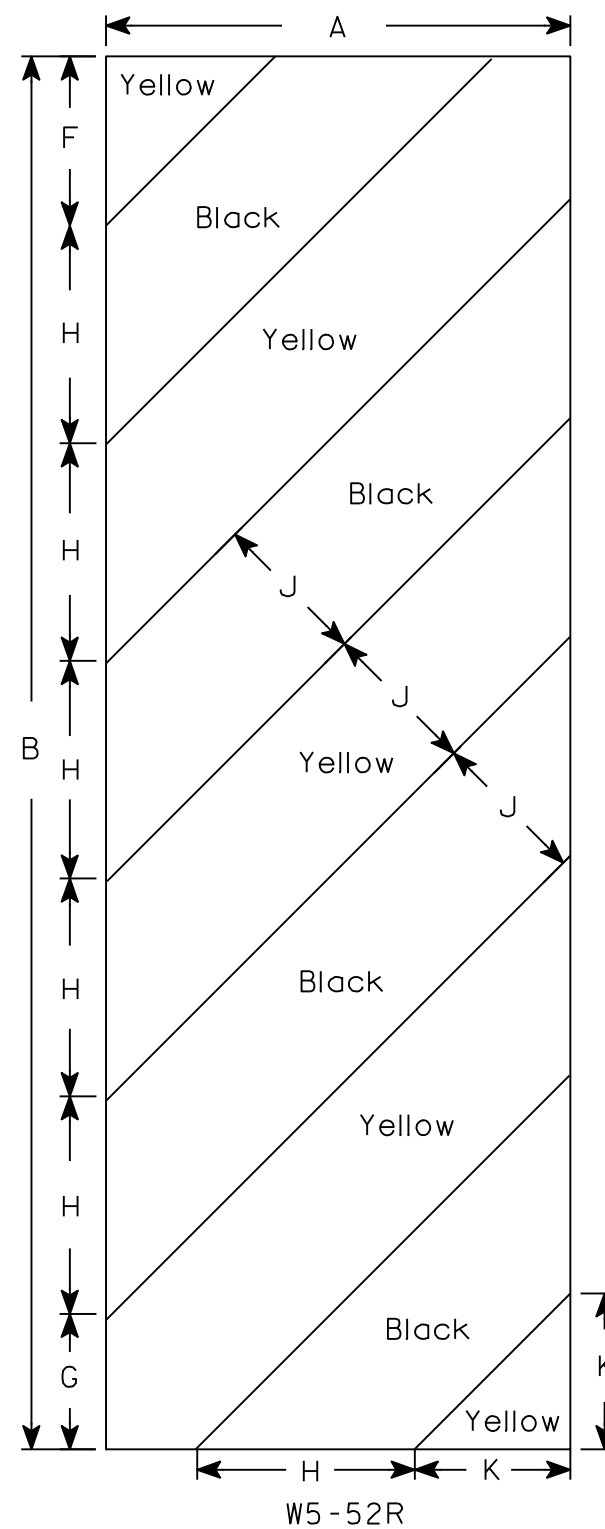
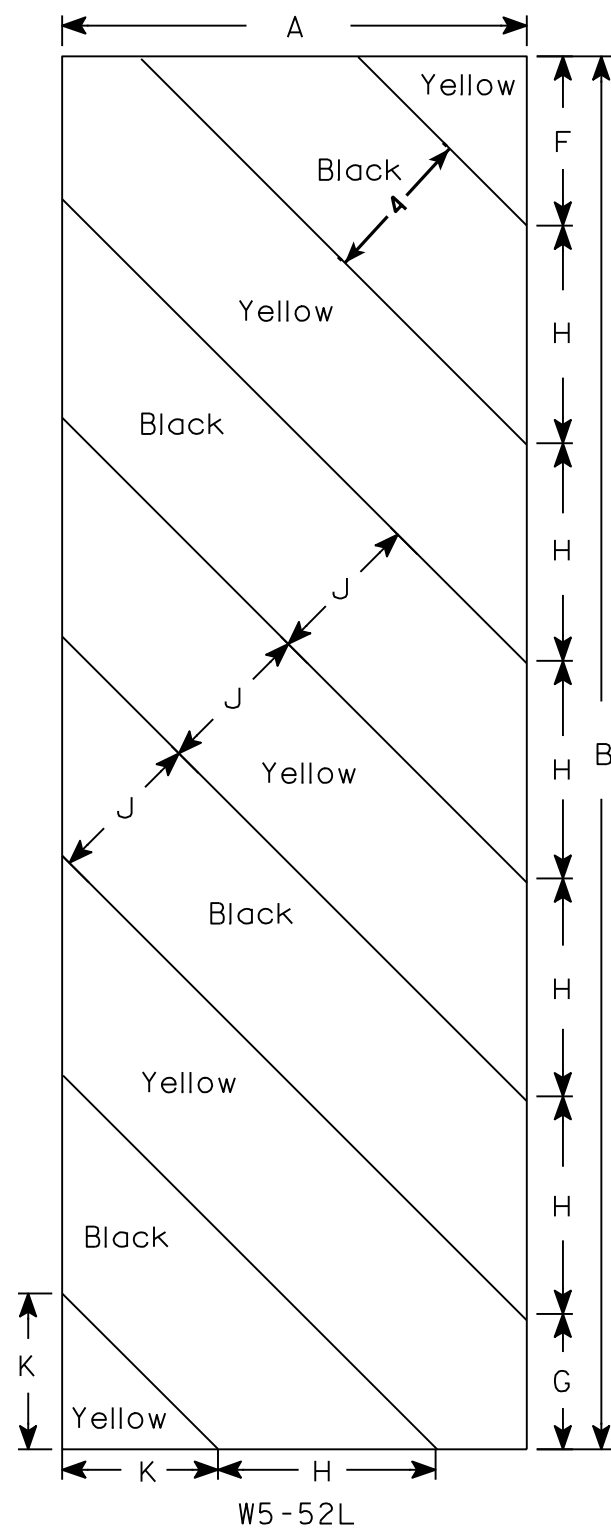
STANDARD SIGN
R11 - 4

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-4.3

PROJECT NO:	HWY:	COUNTY:													SHEET NO:	E
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NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

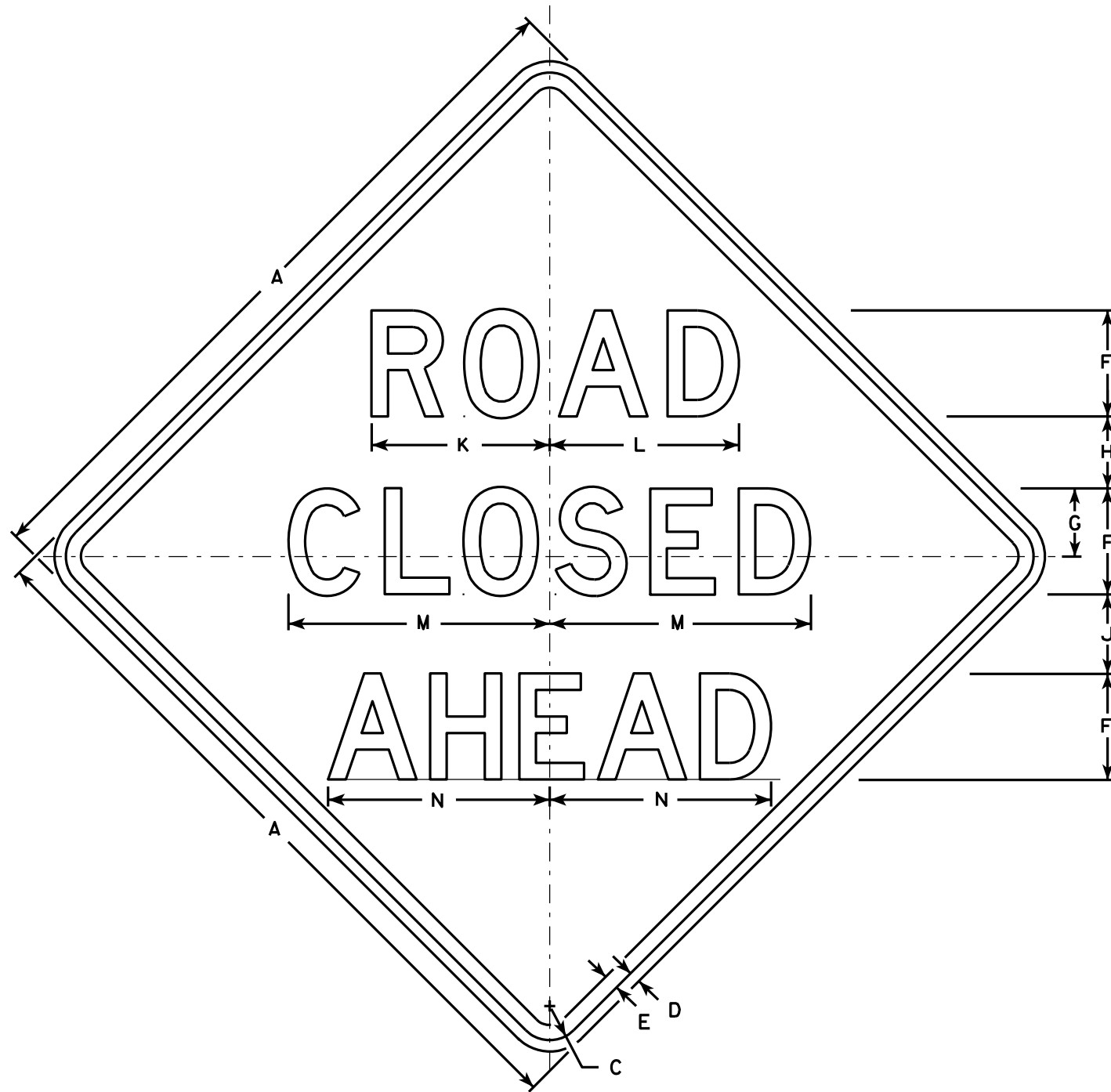
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

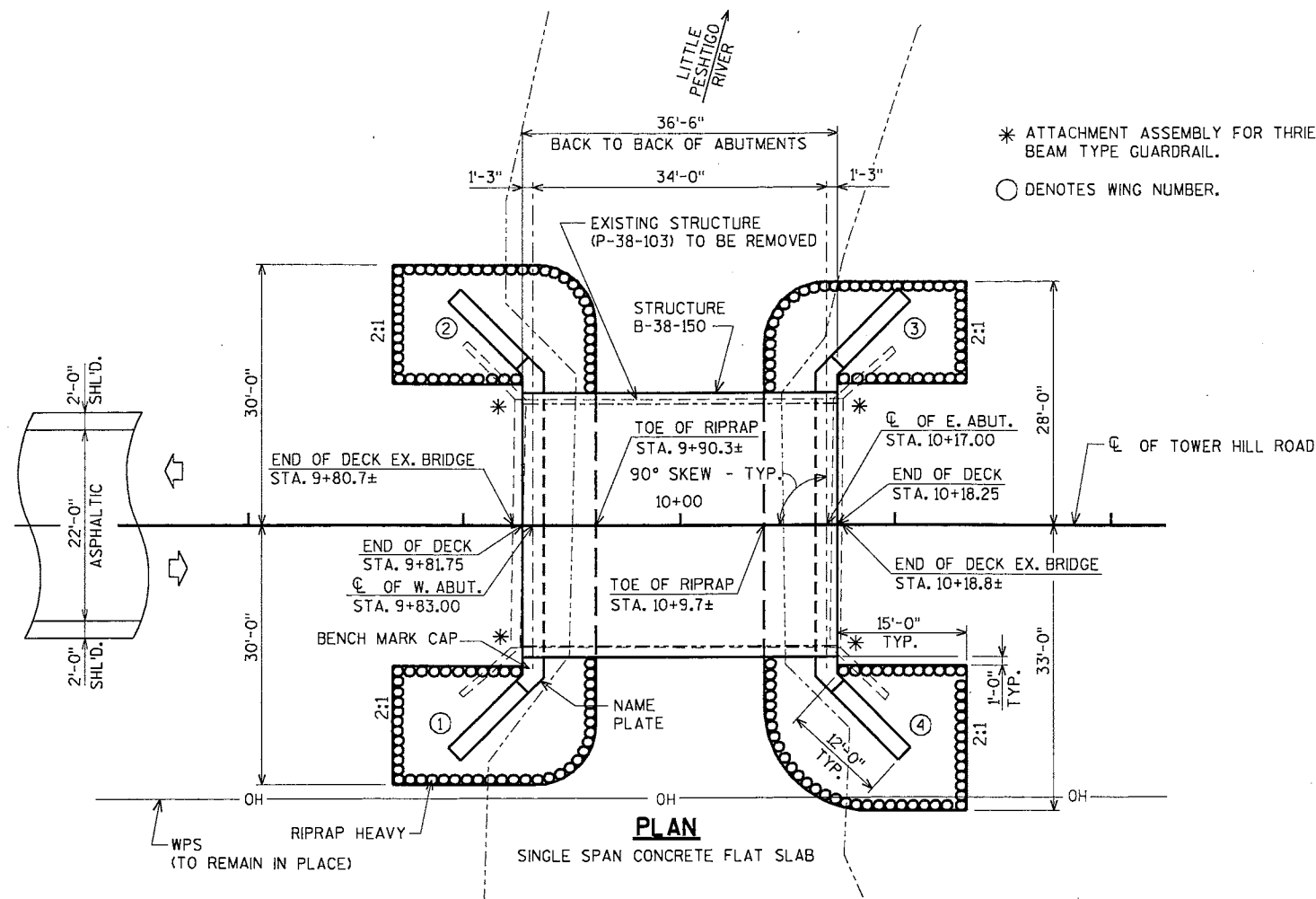
E

CHECKED BY: DATE:
BACK CHECKED BY: DATE:
CORRECTED BY: DATE:

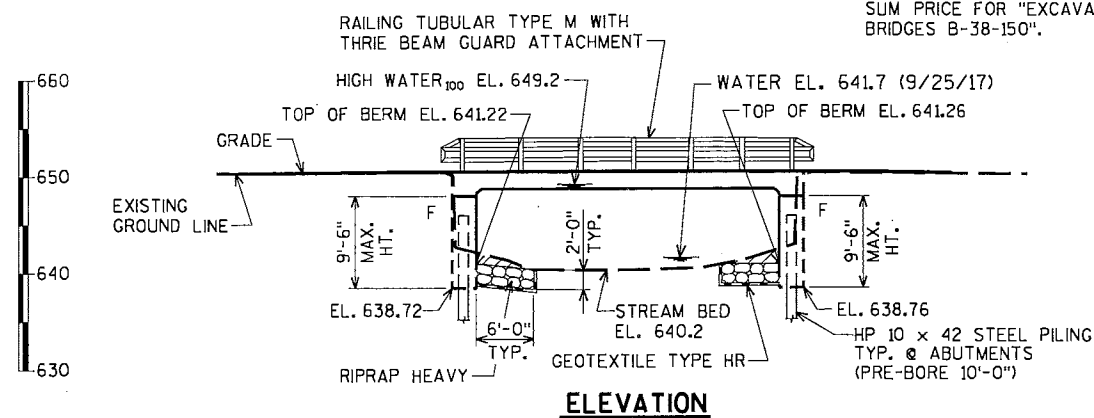
8

STATE PROJECT NUMBER

9246-10-71

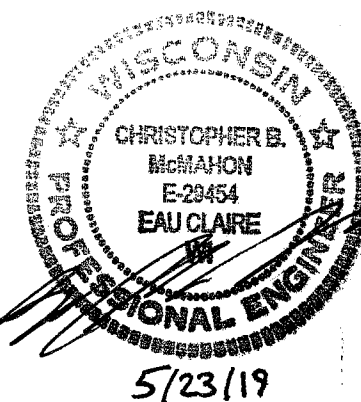


COST OF EXCAVATION IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-38-150".



LIST OF DRAWINGS

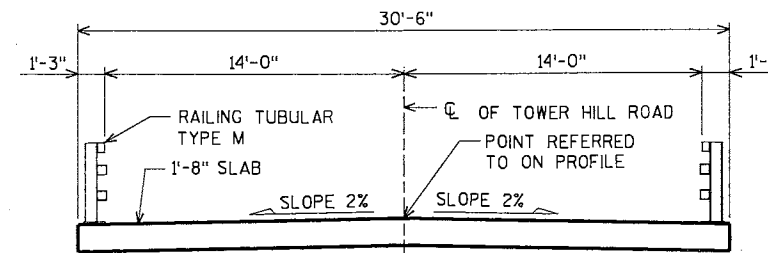
1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT WING DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT WING DETAILS
8. ABUTMENT BILL OF BARS
9. SUPERSTRUCTURE
10. SUPERSTRUCTURE DETAILS
11. RAILING TUBULAR TYPE M



5/23/19

BRIDGE OFFICE CONTACT:
WILLIAM DREHER
(608)-266-8489

CONSULTANT CONTACT:
CHRIS MCMAHON
(715)-834-3161



DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: 1.14
OPERATING RATING FACTOR: 1.48
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 #/S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE f'_c = 4,000 p.s.i.
ALL OTHER f'_c = 3,500 p.s.i.
HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) f_y = 60,000 p.s.i.

HYDRAULIC DATA:

100 YEAR FREQUENCY

Q_{100} = 1270 c.f.s. { BRIDGE = 735 c.f.s.
OVERFLOW = 535 c.f.s.
VEL. = 2.9 f.p.s.
HW₁₀₀ = EL. 649.2

2 YEAR FREQUENCY

Q_2 = 470 c.f.s.
VEL. = 2.4 f.p.s.
HW₂ = EL. 646.9

ROADWAY OVERTOPPING FREQUENCY

Q_8 = 770 c.f.s.
FREQUENCY = 8 YEARS
WATER SURFACE EL. 647.8

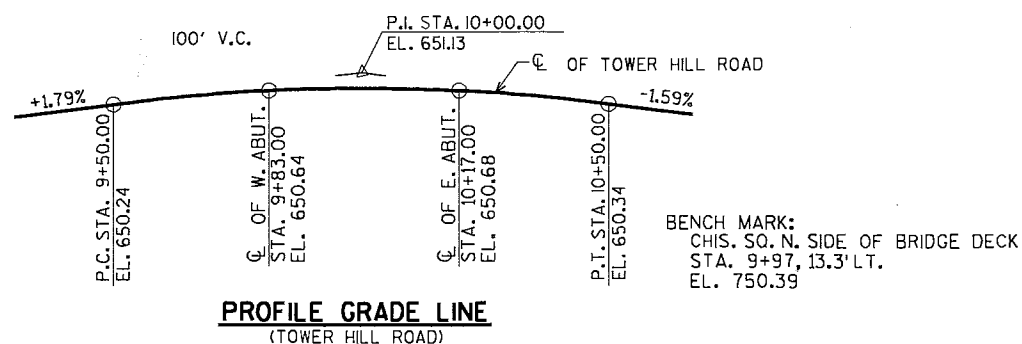
FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 125 TONS ± PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH OF 20'-0". (PRE-BORE PILES 10'-0").

*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA:

A.A.D.T. = 30 (2020)
A.A.D.T. = 50 (2040)
R.D.S. = 35 M.P.H.



NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY AYRES ASSOCIATES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i> SDR 08/27/19		CHIEF STRUCTURES DESIGN ENGINEER DATE	
STRUCTURE B-38-150			
TOWER HILL ROAD OVER LITTLE PESHTIGO RIVER			
COUNTY	MARINETTE	TOWN/CITY/VILLAGE	GROVER
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	KLW	DESIGN CK'D.	ZSS
DRAWN BY	CLS	PLANS CK'D.	CBM
GENERAL PLAN			SHEET 1 OF 11

\$PRNAME\$
U:\45-0449,00 - Marinette Co. Tower Hill Rd over Lt. Peshtigo River\Structures\450449 gp.dgn

STATE PROJECT NUMBER

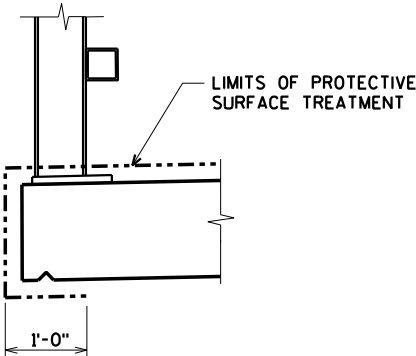
9246-10-71

TOTAL ESTIMATED QUANTITIES

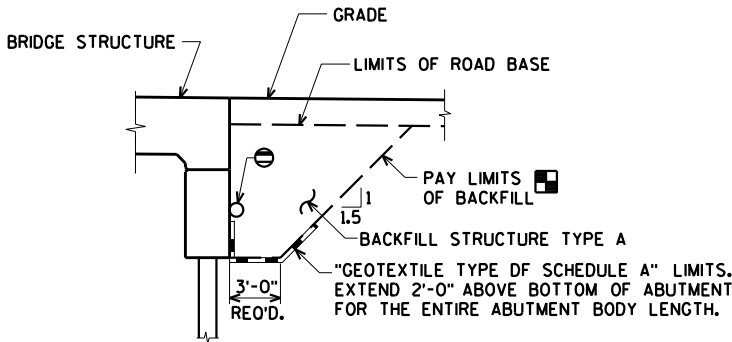
BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DERIS STATION 10+00	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-38-150	LS	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	410	410	-----	820
502.0100	CONCRETE MASONRY BRIDGES	CY	50	50	74	174
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	145	145
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,570	2,570	-----	5,140
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,760	1,760	12,750	16,270
513.4061	RAILING TUBULAR TYPE M	LF	-----	-----	77	77
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	6	-----	12
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	70	70	-----	140
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	140	140	-----	280
606.0300	RIPRAP HEAVY	CY	65	65	-----	130
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	90	90	-----	180
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	60	60	-----	120
645.0120	GEOTEXTILE TYPE HR	SY	145	150	-----	295
NON-BID ITEMS						
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.
JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.
THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-38-150" SHALL BE THE EXISTING GROUNDLINE.
THE EXISTING STRUCTURE, P-38-103, TO BE REMOVED, IS A SINGLE SPAN CONCRETE DECK GIRDER BRIDGE, 38.0 FT. LONG WITH A 27.7 FT. CLEAR ROADWAY WIDTH.
AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.
PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.
BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES.
"BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

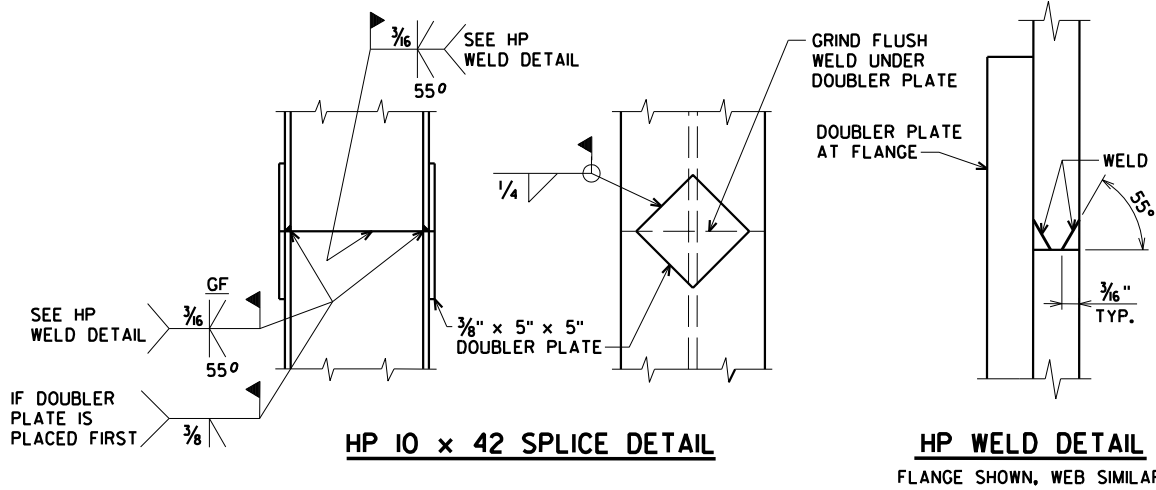


PROTECTIVE SURFACE TREATMENT DETAIL



BACKFILL STRUCTURE LIMITS

- BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 5.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
DRAWN BY		CLS	PLANS CK'D. CBM
QUANTITIES AND NOTES		SHEET 2 OF 11	
















ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

BORINGS COMPLETED BY: COLEMAN ENGINEERING COMPANY
REPORT COMPLETED BY: COLEMAN ENGINEERING COMPANY
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) MARINETTE COUNTY

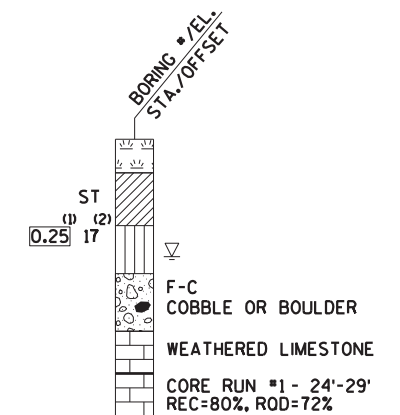


9246-10-71

MATERIAL SYMBOLS

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/ META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING

▼ END OF DRILLING

AFTER DRILLING

ABBREVIATIONS

F-FINE	M-MEDIUM	C-COARSE	ST-SHELBY TUBE
--------	----------	----------	----------------

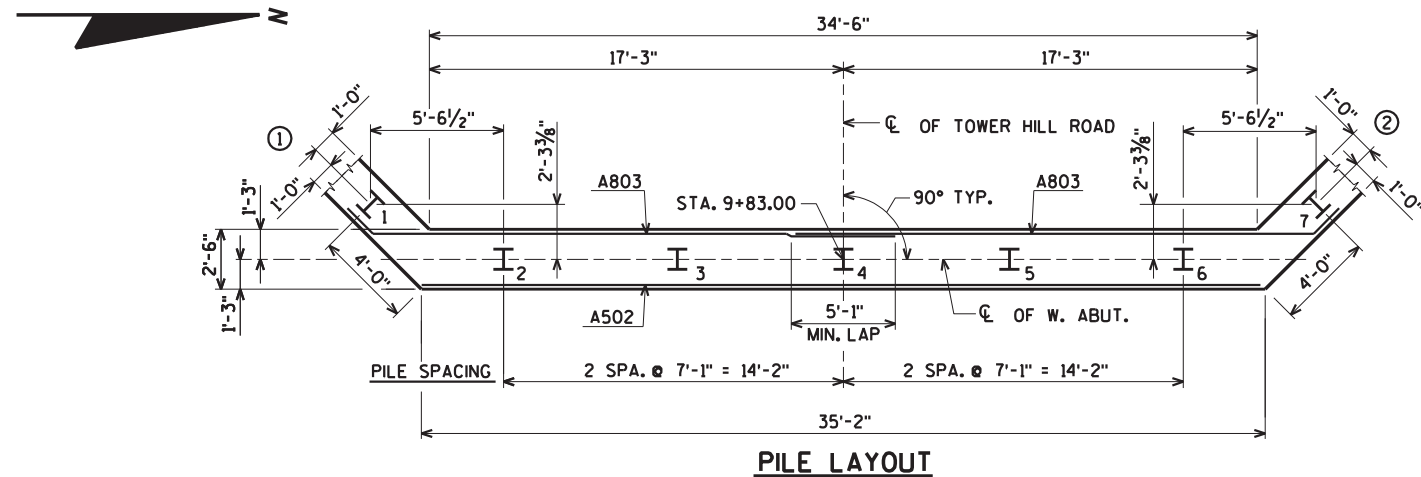
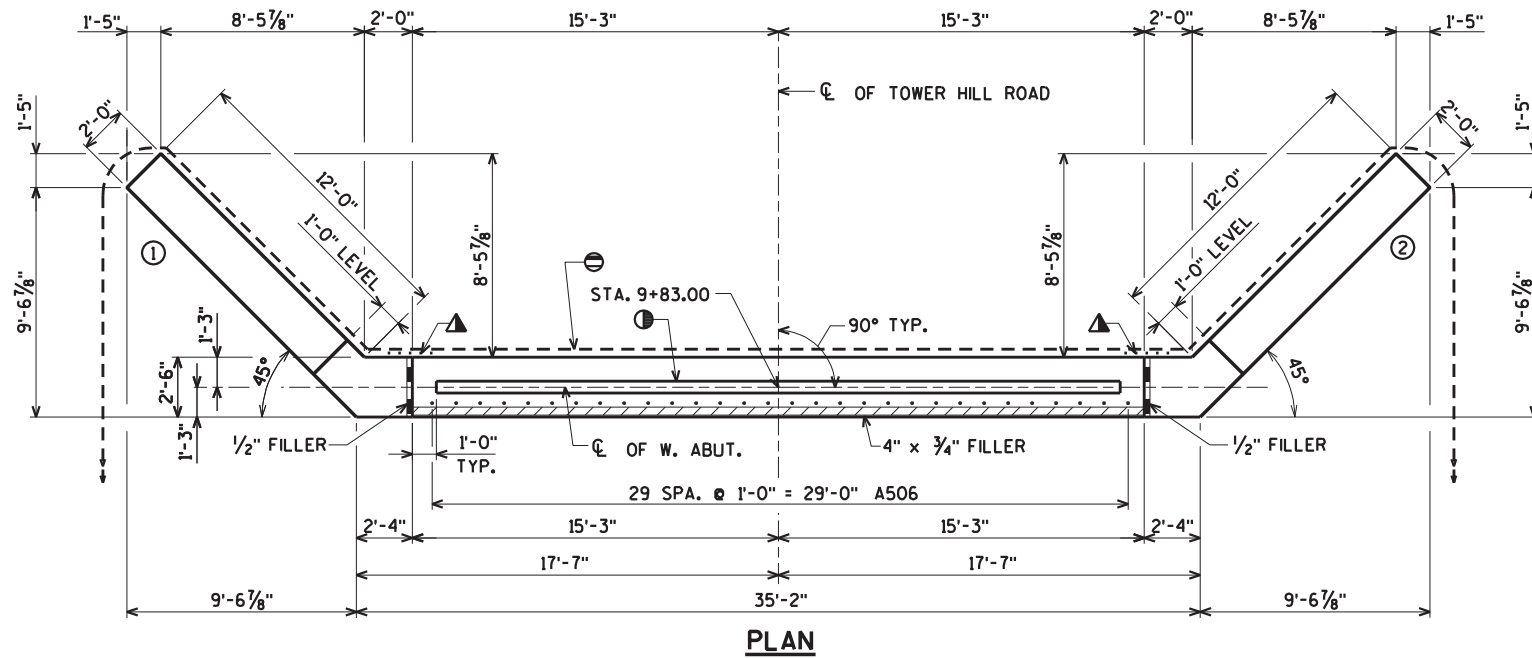
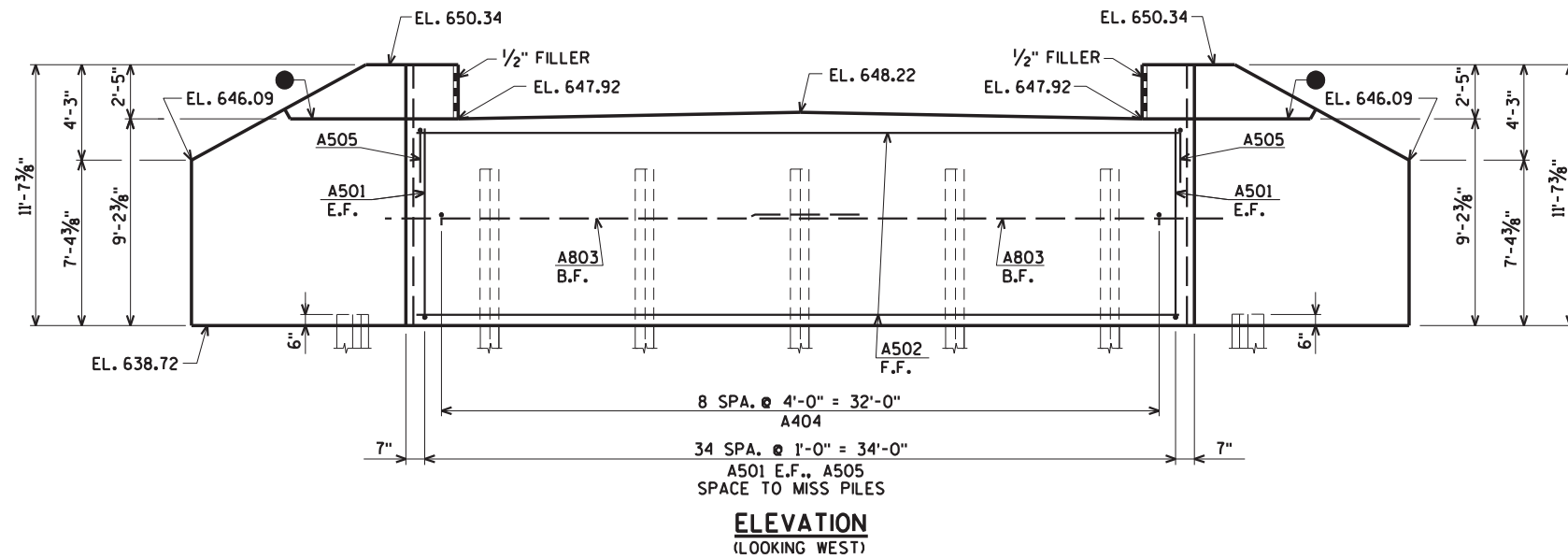
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
DRAWN BY		CLS	PLANS CK'D. CBM
SUBSURFACE EXPLORATION		SHEET 3 OF 11	

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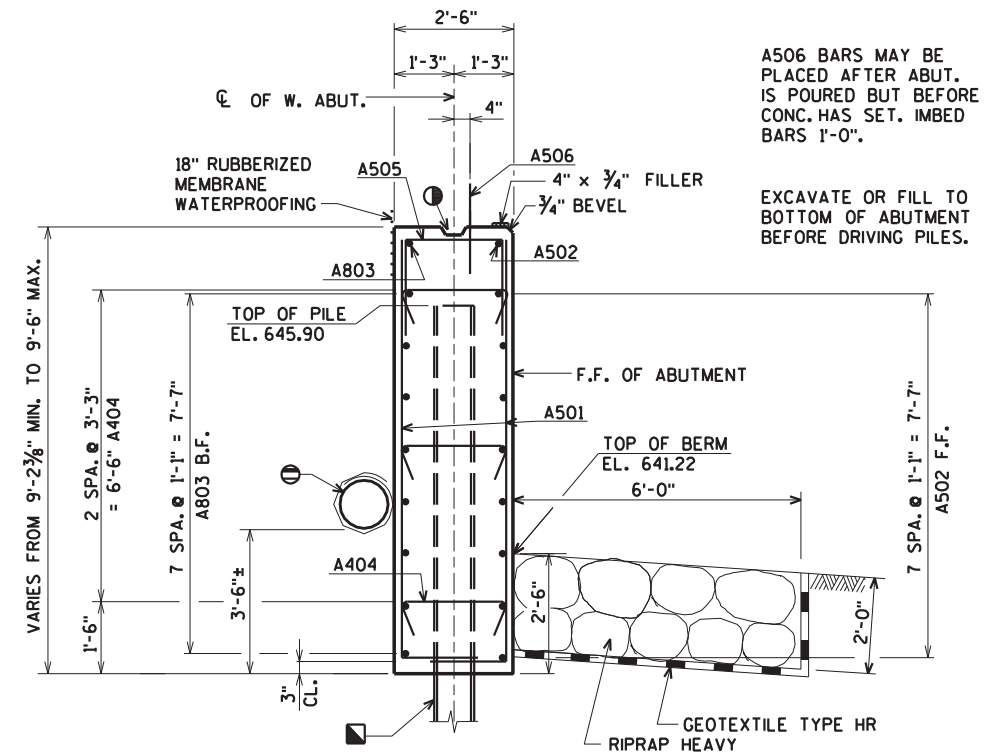
8



NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)

STATE PROJECT NUMBER

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TYPICAL SECTION THRU BODY

- ABUTMENT TO BE SUPPORTED ON
HP 10 x 42 STEEL PILING
DRIVEN TO A REQ'D. DRIVING
RESISTANCE OF 125 TONS PER PILE.
ESTIMATED LENGTH 20'-0".
PRE-BORE PILES 10'-0".

NOTE: DO NOT PLACE FILL ABOVE
THREE FEET FROM BOTTOM OF
ABUTMENT UNTIL SUPERSTRUCTURE
IS IN PLACE.

- PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5%
MIN. TO SUITABLE DRAINAGE. ATTACH RODENT
SHIELD AT ENDS OF PIPE UNDERDRAIN. FOR
RODENT SHIELD DETAIL SEE SHEET 5.

- OPT. KEYED CONST. JOINT - FORMED
BY A BEVELED 2" x 6".

- KEYED CONST. JOINT - FORMED
BY A BEVELED 2" x 6".

- 18" RUBBERIZED MEMBRANE WATERPROOFING
TO EXTEND FROM BRIDGE SEAT TO TOP OF
WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

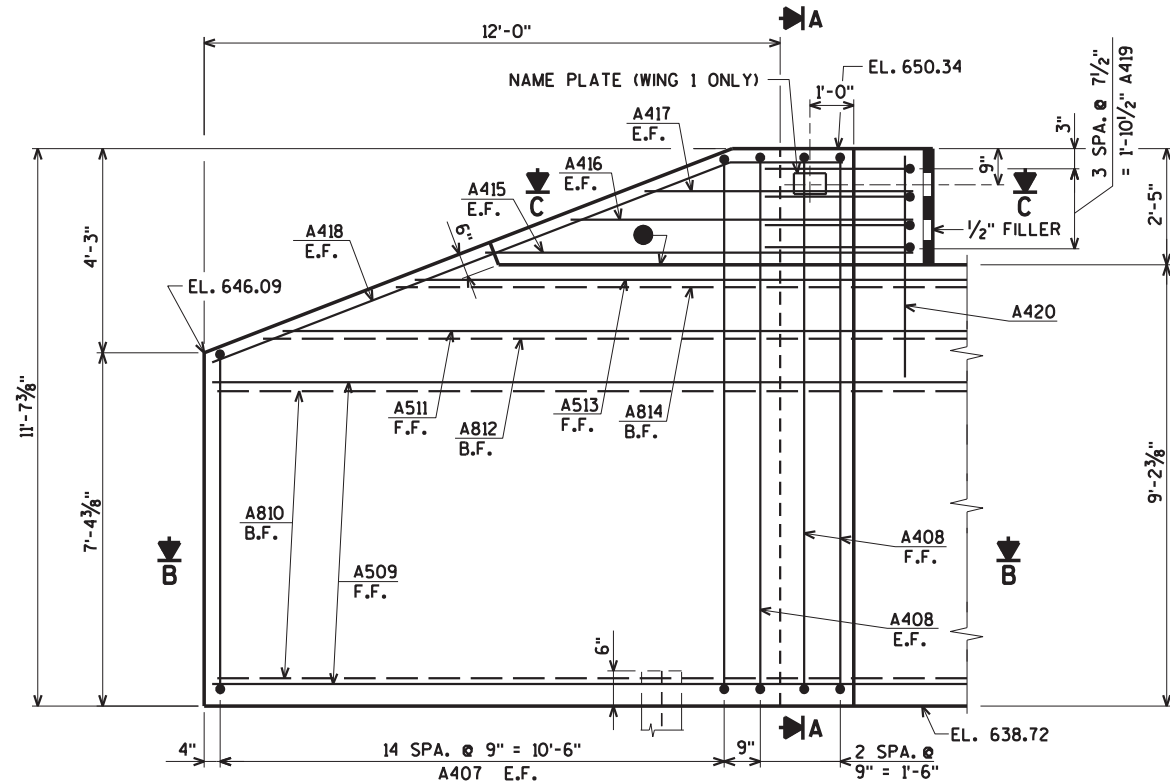
ORIGINAL PLANS PREPARED BY
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Eau Claire, WI 54701
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
DRAWN BY		CLS	PLANS CK'D. CBM
WEST ABUTMENT		SHEET 4 OF 11	

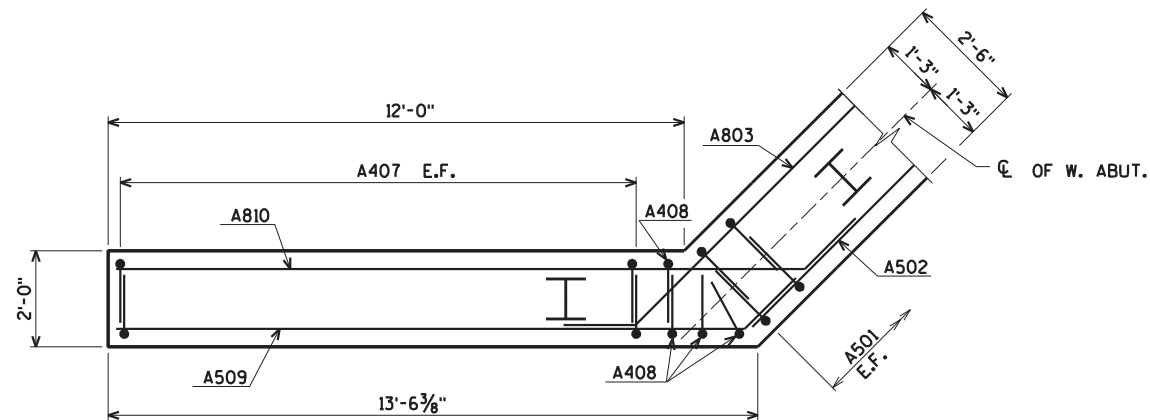
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STATE PROJECT NUMBER

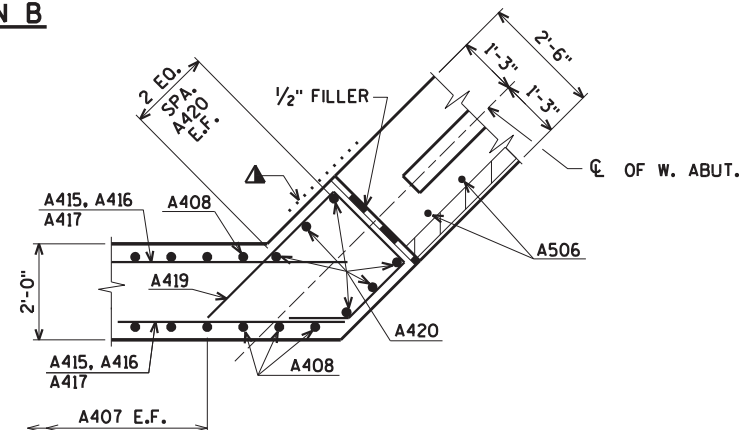
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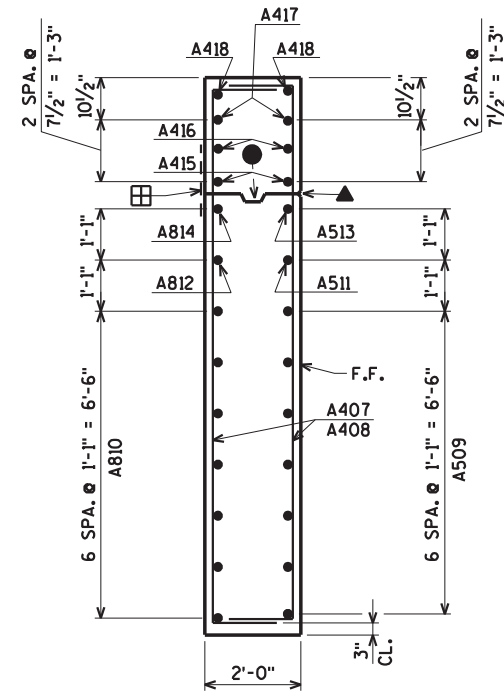
ELEVATION - WING 1
(WING 2 SIMILAR)



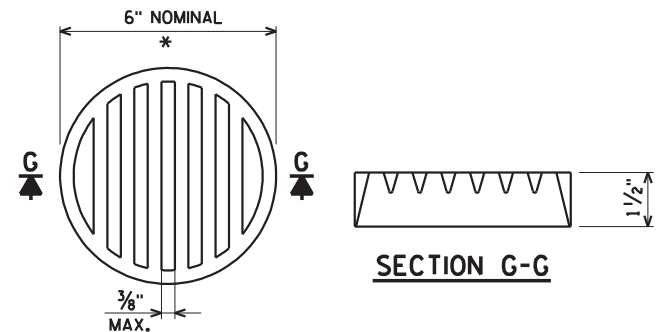
SECTION B



SECTION C



SECTION A



SECTION G-G

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

RODENT SHIELD DETAIL

▲ 3/4" 'V' GROOVE ON F.F. OF WINGWALL - NOT REQUIRED IF CONST. JT. IS NOT USED.

● OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BEAM SEAT TO TOP OF WINGWALL.

▣ 18" RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JT. IS USED. (COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES").

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.

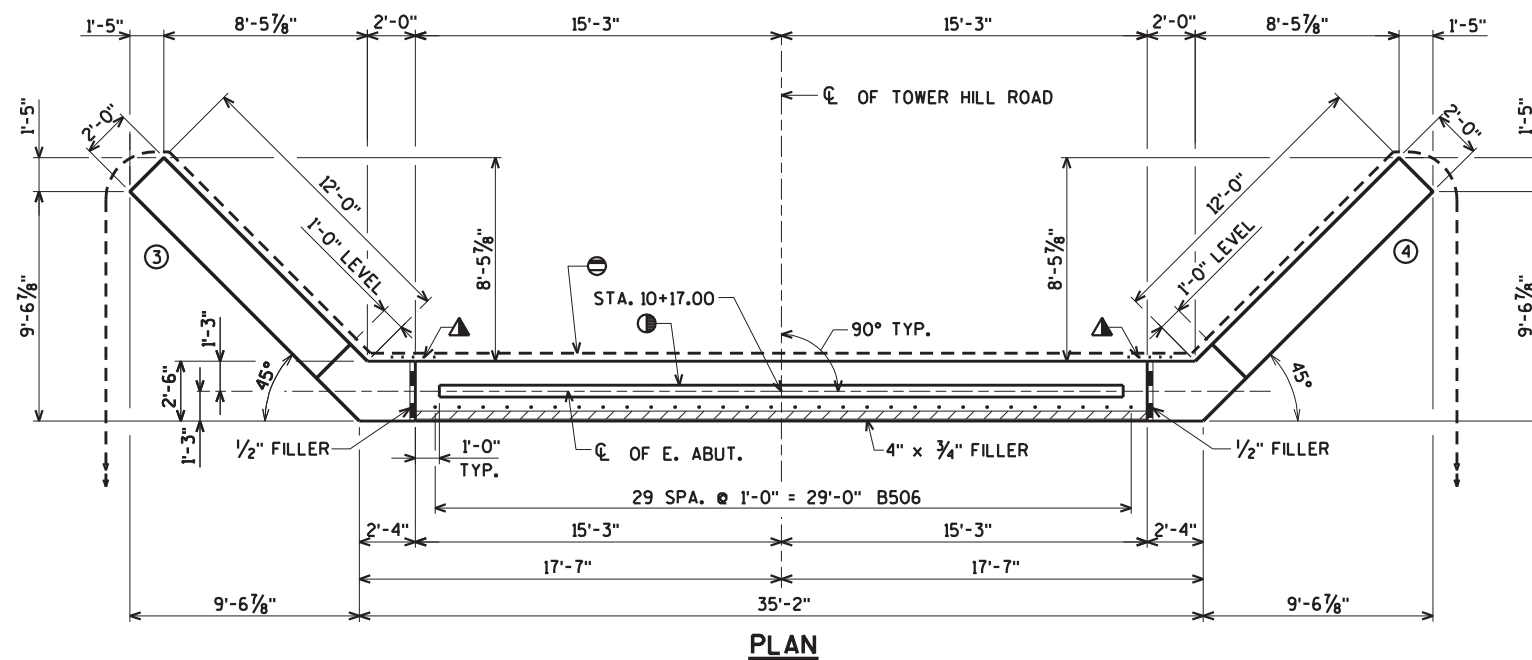
F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
DRAWN BY		CLS	PLANS CK'D. CBM
WEST ABUTMENT WING DETAILS		SHEET 5 OF 11	

\$PRFNAME\$: : : ±45-0449.00 - Marinette Co. Tower Hill Rd over Lt. Peshtigo River±Structures±450449 ea.dgn



- ABUTMENT TO BE SUPPORTED ON
HP 10 x 42 STEEL PILING
DRIVEN TO A REQ'D. DRIVING
RESISTANCE OF 125 TONS PER PILE.
ESTIMATED LENGTH 20'-0".
PRE-BORE PILES 10'-0".

NOTE: DO NOT PLACE FILL ABOVE
THREE FEET FROM BOTTOM OF
ABUTMENT UNTIL SUPERSTRUCTURE
IS IN PLACE.

- ② PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. FOR RODENT SHIELD DETAIL SEE SHEET 5.
- OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
- ① KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
- ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

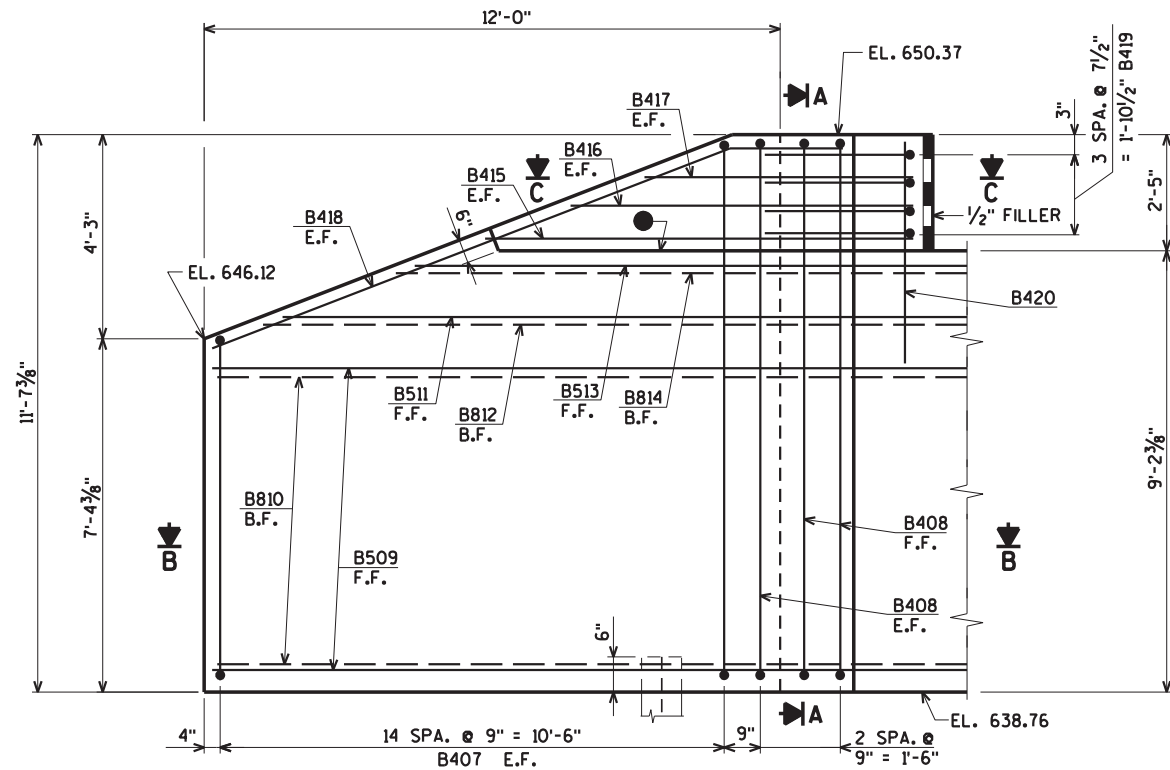
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
		DRAWN BY	CLS
		PLANS CK'D.	CBM
EAST ABUTMENT		SHEET 6 OF 1	

\$PRNAME\$
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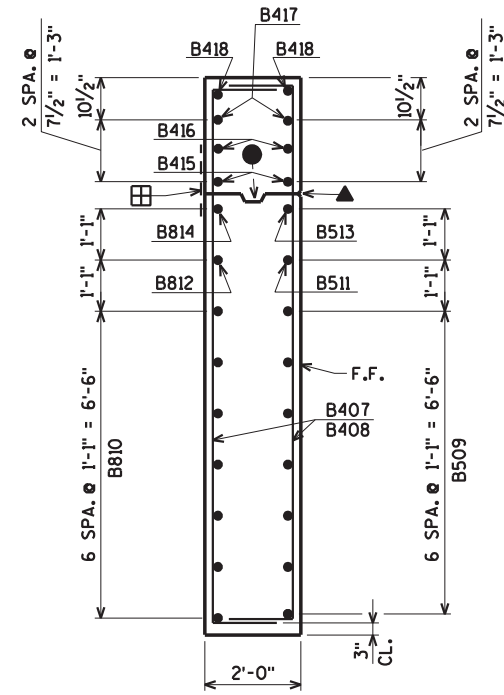
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STATE PROJECT NUMBER

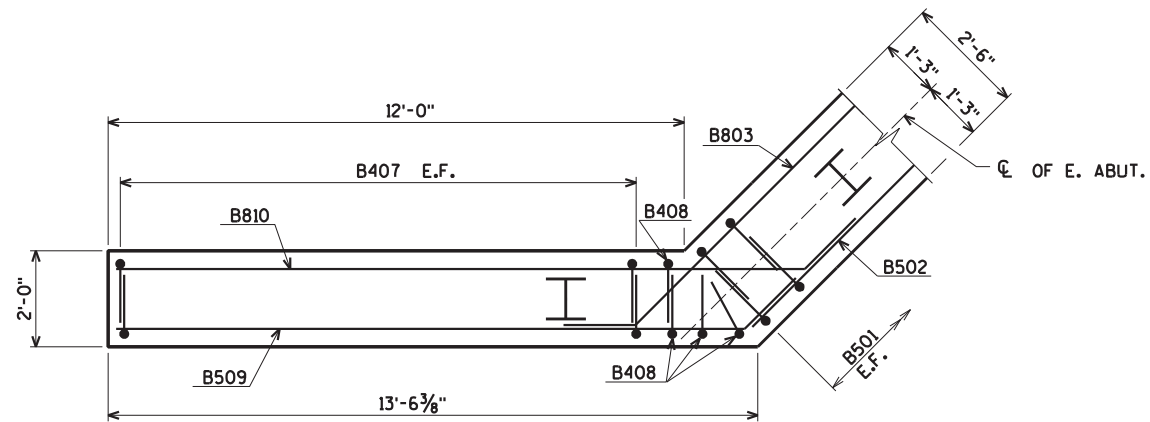
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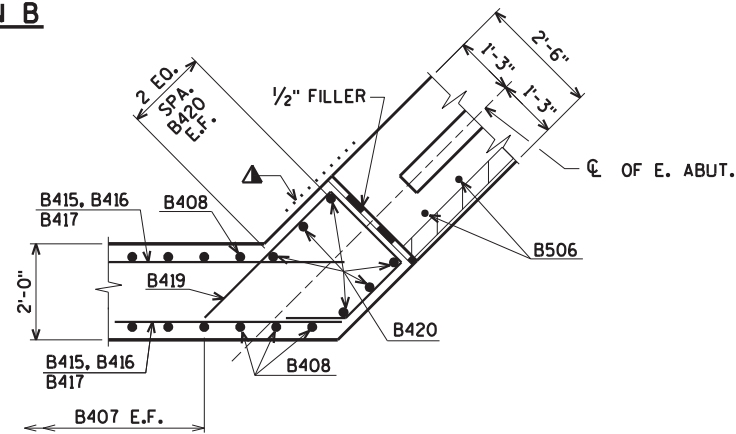
ELEVATION - WING 3
(WING 4 SIMILAR)



SECTION A



SECTION B



SECTION C

- ▲ 3/4" 'V' GROOVE ON F.F. OF WINGWALL - NOT REQUIRED IF CONST. JT. IS NOT USED.
 - OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
 - ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BEAM SEAT TO TOP OF WINGWALL.
 - ⊞ 18" RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JT. IS USED. (COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES").
- FOR PILE SPLICE DETAIL SEE SHEET 2.
- B.F. DENOTES BACK FACE.
- F.F. DENOTES FRONT FACE.
- E.F. DENOTES EACH FACE.

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
DRAWN BY		CLS	PLANS CK'D. CBM
EAST ABUTMENT WING DETAILS			SHEET 7 OF 11

ORIGINAL PLANS PREPARED BY
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3433 Oakwood Hills Parkway
Eau Claire, WI 54701
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BILL OF BARS - WEST ABUTMENT

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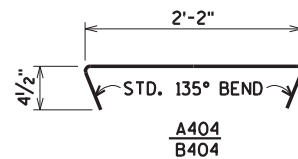
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

- ⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

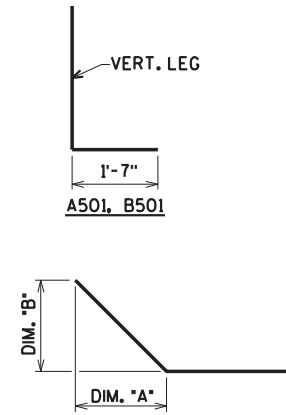
B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.



BILL OF BARS - EAST ABUTMENT

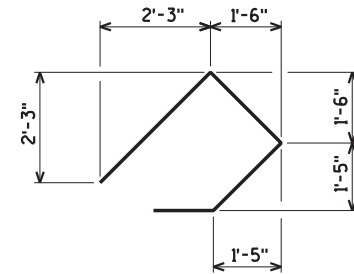
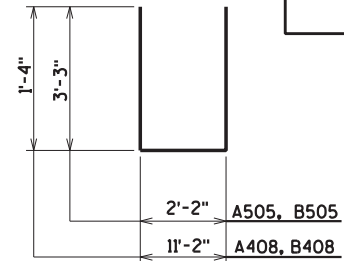
[illegible]

BAR NO.	DIM. "A"	DIM. "B"
A803	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
A509	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
A810	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
A511	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
A812	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
A513	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
A814	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
A418	11'-0"	4'-3"
B803	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
B509	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
B810	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
B511	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
B812	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
B513	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
B814	1'-0 $\frac{3}{4}$ "	1'-0 $\frac{3}{4}$ "
B418	11'-0"	4'-3"

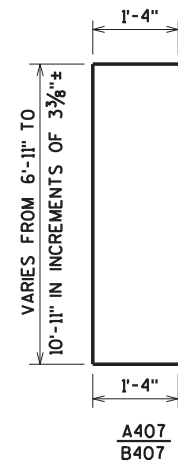
BAR SERIES TABLE

BAR MARK	NO REQ'D.	LENGTH
A407	4 SERIES OF 15	9'-5" TO 13'-5"
B407	4 SERIES OF 15	9'-5" TO 13'-5"

BUNDLE AND TAG EACH SERIES SEPARATELY.



A419, B419



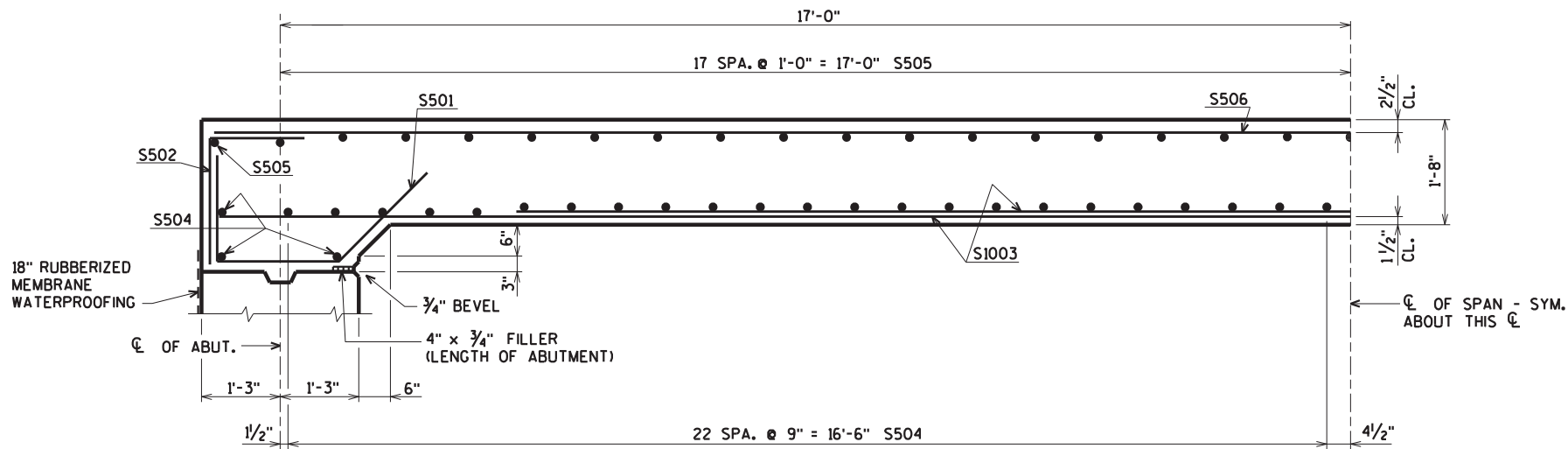


ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM.
ANY TOLERANCES NECESSARY TO CORRECT
CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

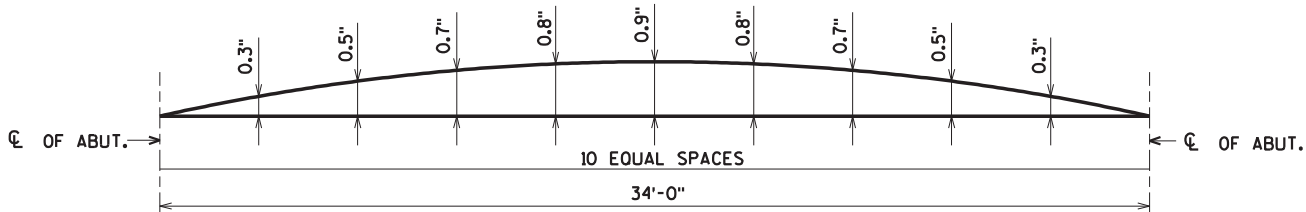
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Diagram of a Z-pipe assembly. The assembly consists of a vertical leg (S609) and a horizontal leg (S502). The horizontal leg has a total length of 5'-0" and a vertical offset of 1'-6". The vertical leg has a height of 1'-9". The horizontal leg is labeled S501 and the vertical leg is labeled S609. The vertical leg is labeled VERT. LEG.





PART LONGITUDINAL SECTION



CAMBER DIAGRAM

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL. OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR CL.

TOP OF DECK ELEVATIONS

LOCATION	CL. OF W. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL. OF E. ABUT.
N. EDGE OF SLAB	650.34	650.36	650.38	650.39	650.40	650.41	650.41	650.40	650.40	650.39	650.37
CL. OF STRUCTURE	650.64	650.67	650.68	650.70	650.70	650.71	650.71	650.71	650.70	650.69	650.68
S. EDGE OF SLAB	650.34	650.36	650.38	650.39	650.40	650.41	650.41	650.40	650.40	650.39	650.37

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
DRAWN BY		CLS	PLANS CK'D. CBM
SUPERSTRUCTURE DETAILS			SHEET 10 OF 11

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

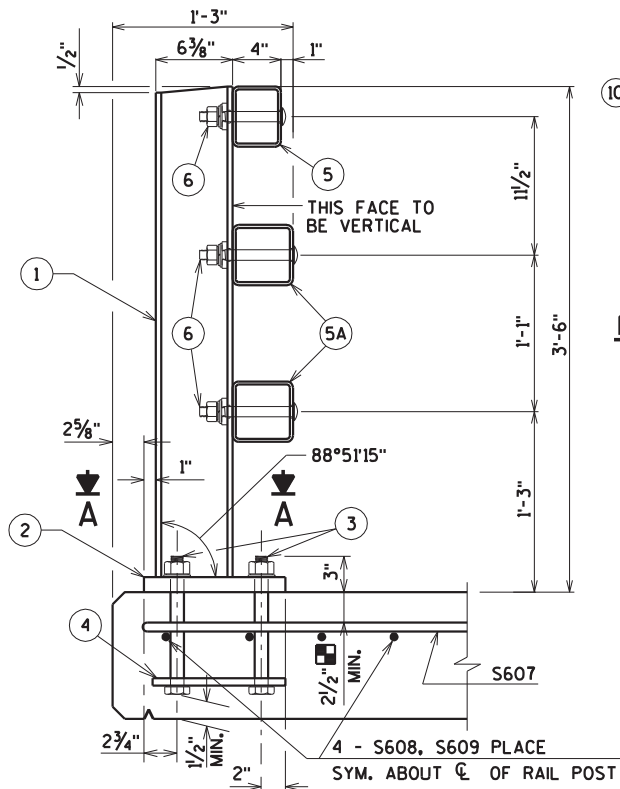
\$PRNAME\$ U:\45-0449,00 - Marinette Co. Tower Hill Rd over Lt. Peshtigo River\Structures\450449 Mrail.dgn

STATE PROJECT NUMBER

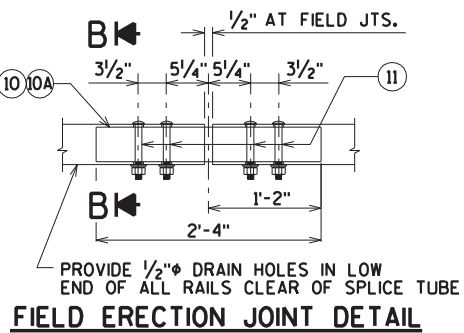
9246-10-71

LEGEND

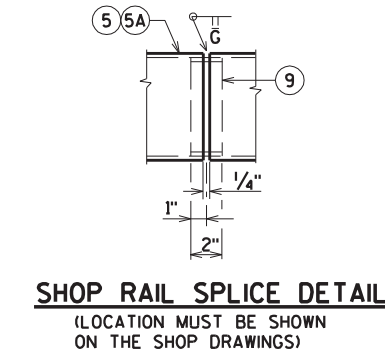
- W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE 1/4" x 1 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 - 1/6" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. ~~USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)~~
- 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 7/8" A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS ~~AND 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.~~
- 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.



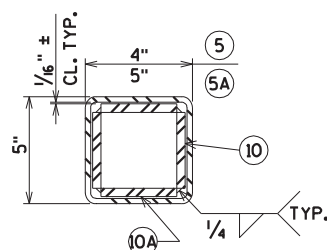
SECTION THRU RAILING ON DECK



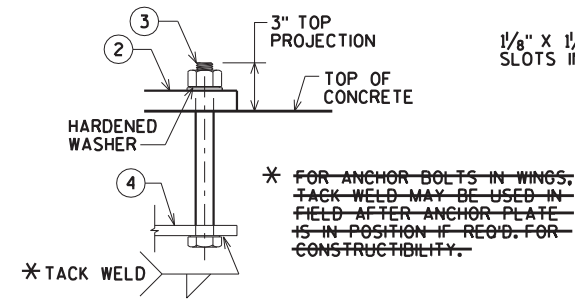
FIELD ERECTION JOINT DETAIL



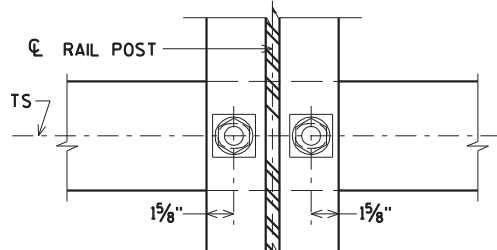
SHOP RAIL SPICE DETAIL
(LOCATION MUST BE SHOWN ON THE SHOP DRAWINGS)



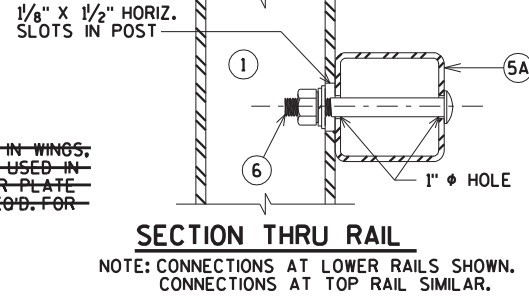
SECTION B



ANCHOR BOLTS

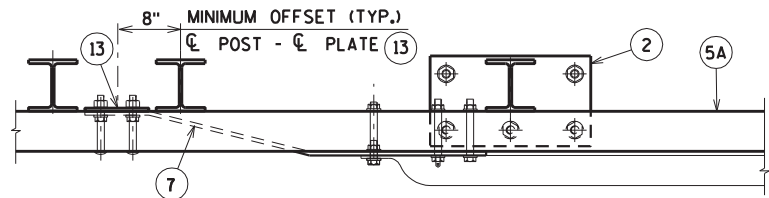


SECTION THRU POST WEB

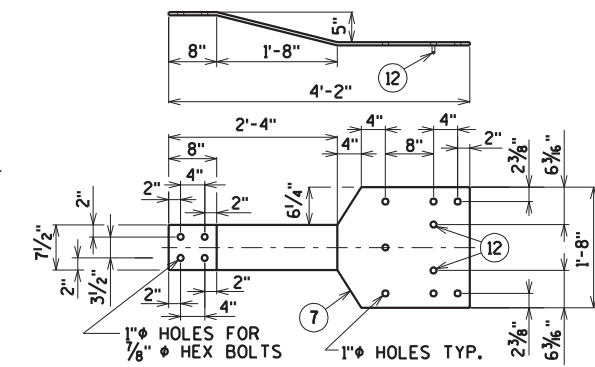


SECTION THRU RAIL
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



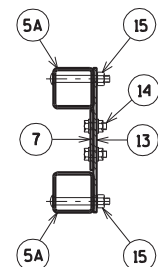
TOP VIEW AT END POST
(THRIE BEAM RAIL ATTACHMENT)



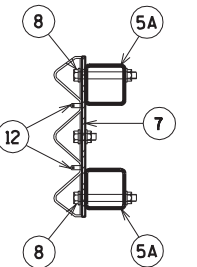
BACK-UP PLATE DETAIL
(AT BEAM GUARD ATTACHMENT)

GENERAL NOTES

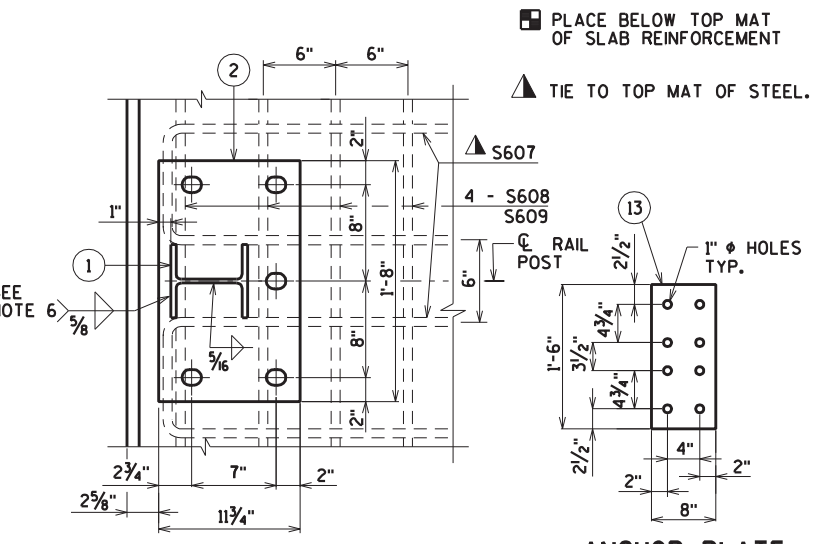
- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.



SECTION C

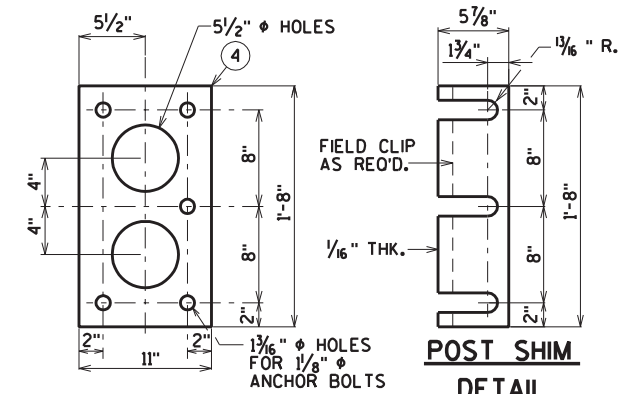


SECTION D

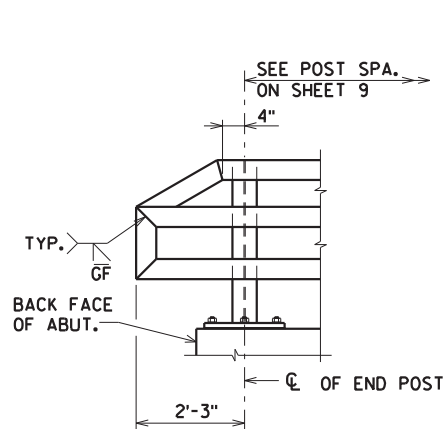


SECTION A

ANCHOR PLATE
(AT BEAM GUARD ATTACHMENT)



ANCHOR PLATE
(AT RAIL TO DECK CONNECTION)



PART ELEVATION OF RAILING

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

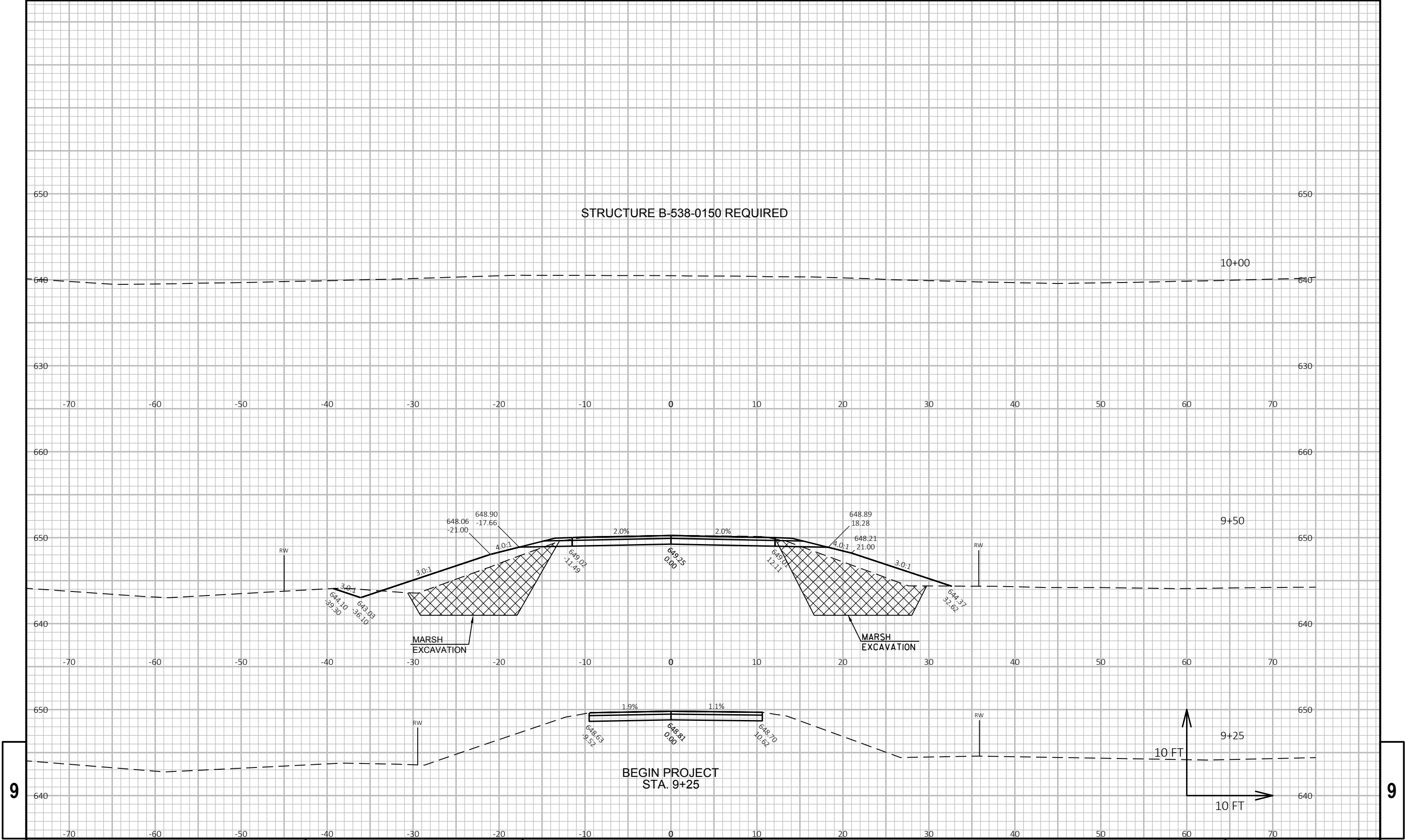
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-150			
DRAWN BY CLS		PLANS CK'D. CBM	
RAILING TUBULAR TYPE M			SHEET 11 OF 11

EARTHWORK - TOWER HILL RD

STATION	AREA (SF)				Incremental Vol (CY) (Unadjusted)				Cumulative Vol (CY)			Mass Ordinate
	Unusable				Unusable				Expanded		Expanded	
	Cut	Pavement Material	Fill	Marsh Exc	Cut	Pavement Material	Fill	Marsh Exc	Cut	Fill	Marsh Backfill	
									1.00	1.30	1.50	
					Note 1	Note 2	Note 3		Note 1		Note 4	Note 8
9+25	21	8.3	0	0	0	0	0	0	0	0	0	0
9+50	28	8.3	55	150	23	8	25	69	23	33	104	-18
9+82	26	8.3	180	150	32	10	139	178	55	213	371	-176
B-38-0150												
10+18	23	8.3	180	140	31	11	240	187	85	525	651	-469
10+50	27	8.3	122	135	46	15	280	255	132	889	1,033	-801
11+00	20	8.3	0	0	44	15	113	125	175	1,036	1,220	-920

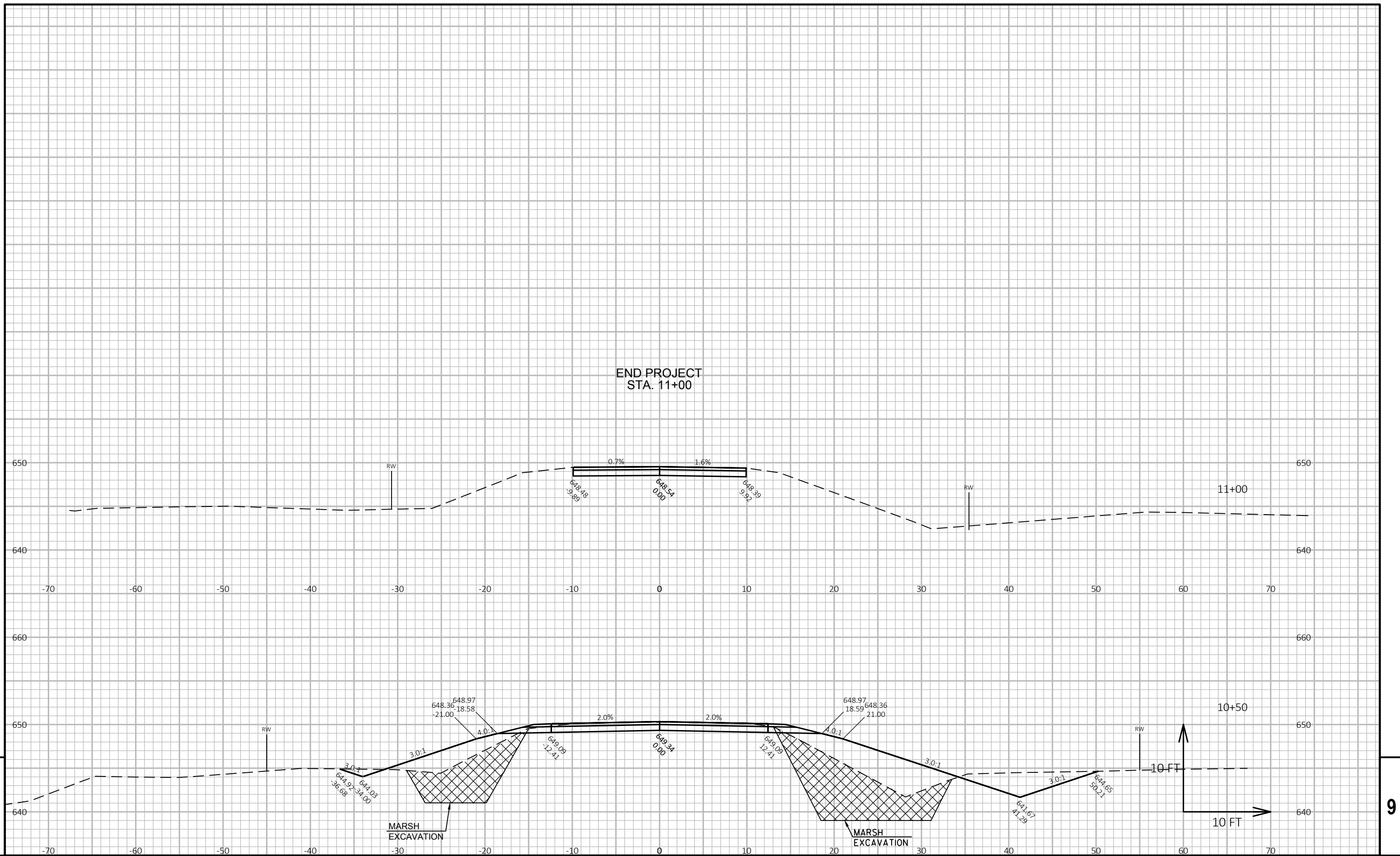
17559797814

Notes:	
1 - Cut	Cut includes Unusable Pavement material
2 - Unusable Pavement Material	This does not show up in cross sections
3 - Fill	Does not include Unusable Pavement Exc volume
4 - Expanded Marsh Backfill	Will be backfilled with Granular Backfill
8 - Mass Ordinate	Cut - Unusable Pavement Material - (Fill * Fill Factor)



9

9





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through innovation and exceptional service.

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