

GRE

DECEMBER 2019

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control Plans)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 42



PROJECT LOCATION

DESIGN DESIGNATION

A.A.D.T. (2020)	=	60
A.A.D.T. (2040)	=	90
D.H.V.	=	11
D.D.	=	60/40
T.	=	9.4%
DESIGN SPEED	=	30 MPH
ESALS	=	7,300

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS  
PROPERTY LINE  
LOT LINE  
LIMITED HIGHWAY EASEMENT  
EXISTING RIGHT OF WAY  
PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT  
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE  
(To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE

# STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

## T POUND, NORTH 1ST ROAD

LITTLE PESHTIGO RIVER BRIDGE

LOC STR

MARINETTE COUNTY

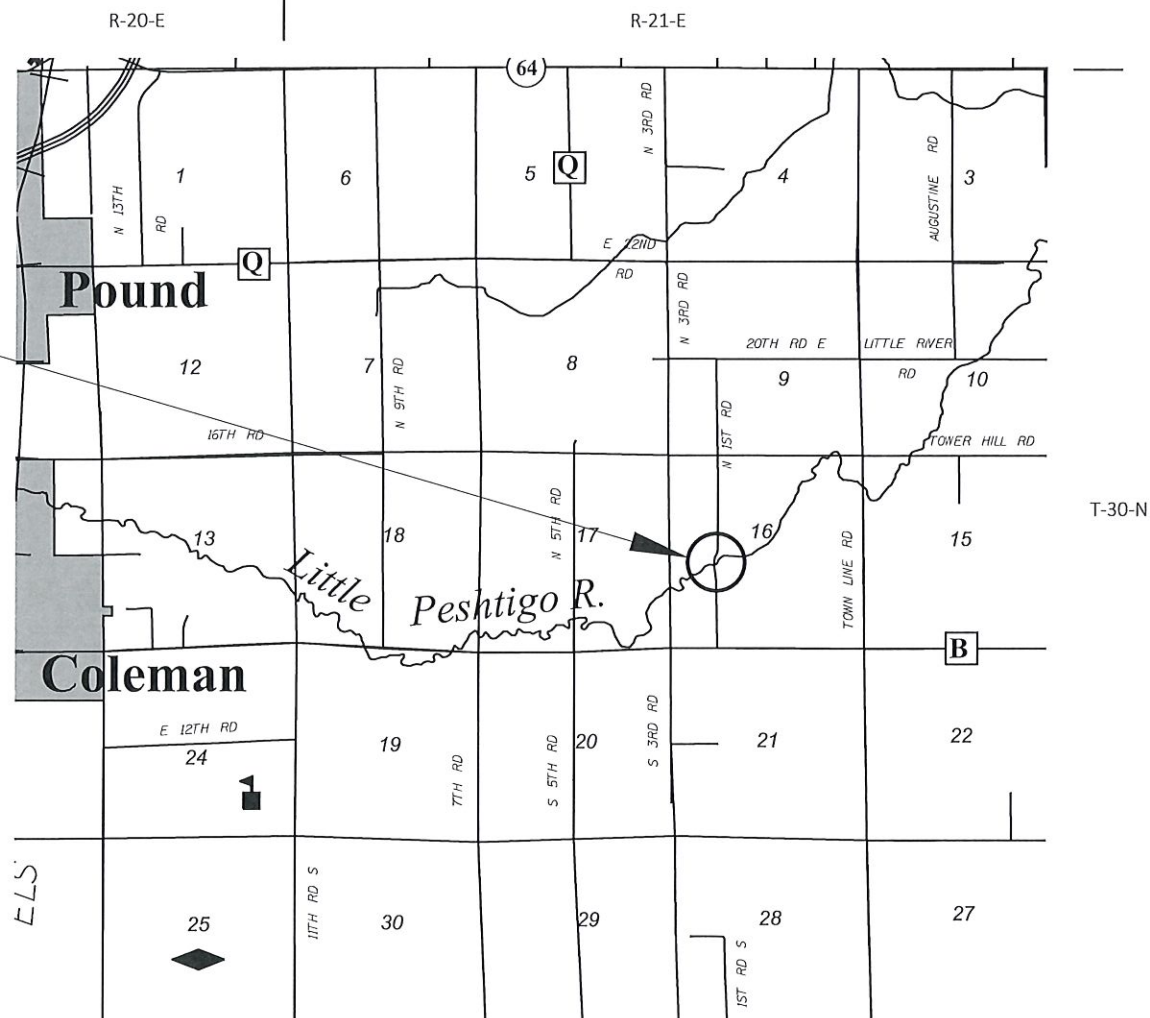
STATE PROJECT NUMBER

9246-08-71

END PROJECT  
STA 11+50.00

STRUCTURE B-38-149  
STA 9+98.00

BEGIN PROJECT  
STA 8+50.00  
Y = 138047.025  
X = 719090.260



LAYOUT  
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.057 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, MARINETTE COUNTY, NAD88 (YEAR), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT

9246-08-71

FEDERAL PROJECT

PROJECT

CONTRACT

ACCEPTED FOR  
TOWN OF  
POUND

DATE: 7/24/19 *James H. Hovick*  
(Signature)

*James H. Hovick*  
Town Chairman  
(Title)

ORIGINAL PLANS PREPARED BY

**Cedar**  
corporation

CEDARBURG - GREEN BAY - MADISON - MENOMONIE  
www.cedarcorp.com  
800-472-7372



DATE: 7/23/19 *Dennis W. Mack*  
(Signature)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor CEDAR CORPORATION  
Designer CEDAR CORPORATION  
Regional Examiner WISDOT  
Regional Supervisor WISDOT

APPROVED FOR THE DEPARTMENT

DATE: 7/24/19 *Tim Neuhagen*  
(Signature)

E

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

THE 4" OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2.25" LOWER LAYER AND A 1.75" UPPER LAYER.

BEARINGS REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), MARINETTE COUNTY.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE FERTILIZED AND SEEDED AS DIRECTED BY THE ENGINEER.

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE OF THE SLOPE INTERCEPTS. DO NOT STORE OR STOCKPILE MATERIALS IN WETLANDS

WHEN THE QUANTITY OF ITEM BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE THICKNESS OF THE MATERIAL THAT IS SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER.

DNR LIAISON

WISCONSIN DEPARTMENT OF NATURAL RESOURCES  
2984 SHAWANO AVE  
GREEN BAY, WI 54313  
(920) 412-0165  
JIM DOPERALSKI  
james.doperalski@wisconsin.gov

UTILITIES

CENTURYLINK  
2425 MARY STREET  
MARINETTE, WI 54143  
(715) 735-0059  
PETE JOHNSON  
peter.s.johnson@centurylink.com

WISCONSIN PUBLIC SERVICE CORPORATION  
2850 SOUTH ASHLAND AVENUE  
GREEN BAY, WI 54304  
(920) 617-5167  
RANDY STEIER  
randy.steier@wisconsinpublicservice.com  
UtilitiesRelocation@wisconsinpublicservice.com



Dial  or (800)242-8511

[www.DiggersHotline.com](http://www.DiggersHotline.com)  
\*\*DENOTES UTILITIES THAT ARE NOT  
DIGGERS HOTLINE MEMBERS.

STANDARD ABBREVIATIONS

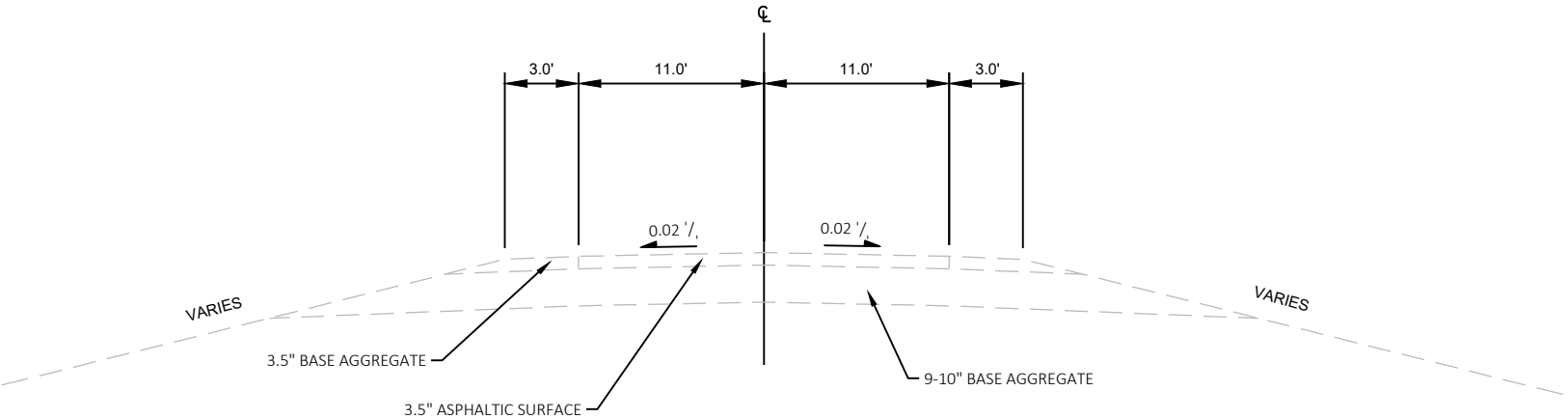
ABUT	ABUTMENT	OFF	OFFSET
AGG	AGGREGATE	PC	POINT OF CURVATURE
ET AL	AND OTHERS	PI	POINT OF INTERSECTION
AADT	ANNUAL AVERAGE DAILY TRAFFIC	PT	POINT OF TANGENCY
BF	BACK FACE	POL	POINT ON LINE
BM	BENCHMARK	PE	PRIVATE ENTRANCE
C/L OR Δ	CENTERLINE	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PSI	POUNDS/SQUARE INCH
CLR	CLEAR	PROP	PROPOSED
CONC	CONCRETE	R	RADIUS
CONST	CONSTRUCTION	RR	RAILROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CMP	CORRUGATED METAL PIPE	REQ'D	REQUIRED
CTH	COUNTY TRUNK HIGHWAY	RT	RIGHT
CR	CREEK	RHF	RIGHT-HAND FORWARD
CFS	CUBIC FEET/SECOND	R/W	RIGHT-OF-WAY
CULV	CULVERT	RD	ROAD
D	DEGREE OF CURVE	SEC	SECTION
DHV	DESIGN HOUR VOLUME	S	SOUTH
DIA	DIAMETER	SE	SOUTHEAST
E	EAST	SW	SOUTHWEST
EL	ELEVATION	STH	STATE TRUNK HIGHWAY
EST	ESTIMATED	STA	STATION
FPS	FEET PER SECOND	SE	SUPER ELEVATION
FE	FIELD ENTRANCE	T	TANGENT
FT	FOOT (FEET)	TEL	TELEPHONE
FTG	FOOTING	TEMP	TEMPORARY
FDN	FOUNDATION	TI	TEMPORARY INTEREST
FF	FRONT FACE	TLE	TEMPORARY LIMITED EASEMENT
IP	IRON PIN	TL OR T/L	TRANSIT LINE
LT	LEFT	T	TRUCKS
LHF	LEFT-HAND FORWARD	TYP	TYPICAL
L	LENGTH OF CURVE	U/G	UNDERGROUND
LF	LINEAR FOOT	USH	UNITED STATES HIGHWAY
MAX	MAXIMUM	VAR	VARIABLE
MI	MILE	V	VELOCITY
MIN	MINIMUM	VPC	VERTICAL POINT OF CURVATURE
NC	NORMAL CROWN	VPI	VERTICAL POINT OF INTERSECTION
N	NORTH	VPT	VERTICAL POINT OF TANGENCY
NE	NORTHEAST	W	WEST
NW	NORTHWEST	YB	YARD
NO	NUMBER		

RUNOFF COEFFICIENT TABLE

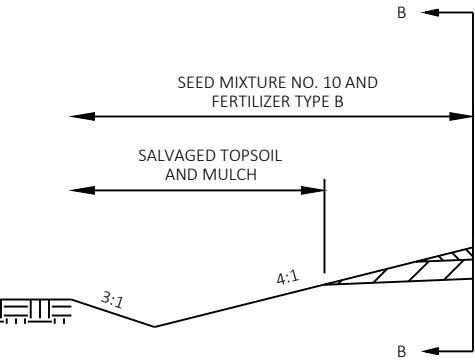
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.43 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.43 ACRES

SUPERELEVATION TABLE		
STATION	CROSS SLOPE	
	LT ('/')	RT ('/')
8+50.00	-0.02	-0.02
8+86.00	0.00	-0.02
9+22.00	0.02	-0.02
9+58.00	0.04	-0.04
9+71.00	0.047	-0.047
10+30.00	0.047	-0.047
10+43.00	0.04	-0.04
10+79.00	0.02	-0.02
11+15.00	0.00	-0.02
11+50.00	-0.02	-0.02

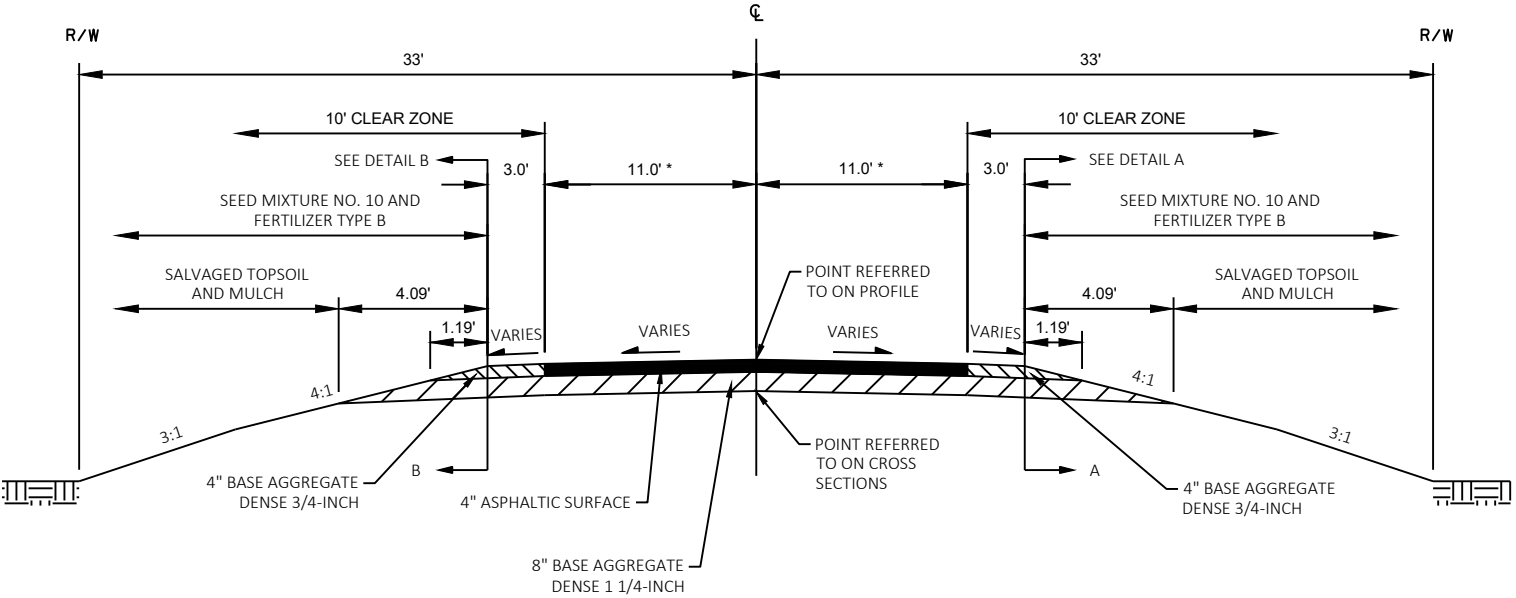


TYPICAL EXISTING SECTION  
NORTH 1ST ROAD  
STA 8+50.00 TO STA 9+78.51  
STA 10+22.53 TO STA 11+50.00



DITCH DETAIL B

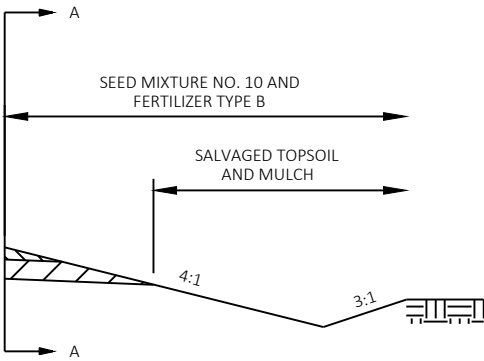
STA 8+75.00 TO STA 9+35.00



TYPICAL FINISHED SECTION  
NORTH 1ST ROAD

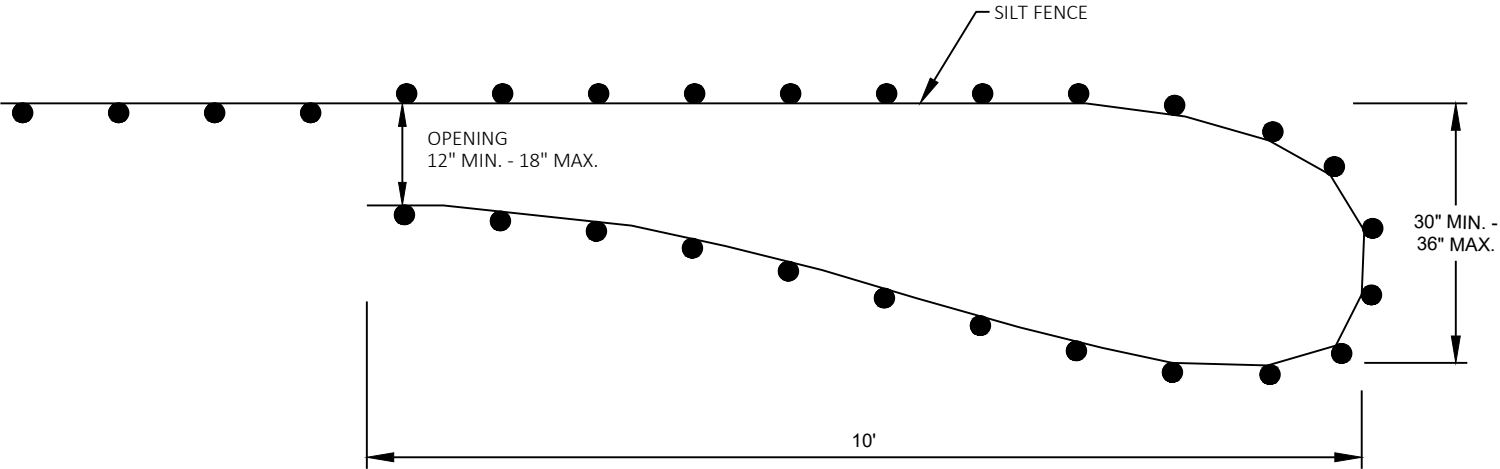
STA 8+50.00 TO STA 9+75.00  
STA 10+25.00 TO STA 11+50.00

\* THE ASPHALT TAPERS FROM 23.5' WIDE AT THE ENDS OF THE BRIDGE TO 22.0' WIDE - 58.0' FROM THE ENDS OF THE BRIDGE WINGS.



DITCH DETAIL A

STA 8+75.00 TO STA 9+35.00



PLAN VIEW

GENERAL NOTES:  
THE PURPOSE OF THE TURTLE TURN-AROUNDS ARE TO REDIRECT THE TURTLES AWAY FROM THE CONSTRUCTION ZONE.  
DESIGN SHOULD ALSO INCLUDE TRENCHED-IN SEDIMENT FENCING AND FENCING SUPPORTS ON THE UPSLOPE SIDE OF THE FENCE. SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND.

TEMPORARY TURTLE TURN-AROUND DETAIL



Estimate Of Quantities By Plan Sets

9246-08-71					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	4.000	4.000
0004	201.0205	Grubbing	STA	4.000	4.000
0008	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0012	205.0100	Excavation Common	CY	286.000	286.000
0014	206.1000	Excavation for Structures Bridges (structure) 01. B-38-149	LS	1.000	1.000
0018	208.0100	Borrow	CY	152.000	152.000
0020	210.1500	Backfill Structure Type A	TON	260.000	260.000
0022	213.0100	Finishing Roadway (project) 01. 9246-08-71	EACH	1.000	1.000
0026	305.0110	Base Aggregate Dense 3/4-Inch	TON	40.000	40.000
0028	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	415.000	415.000
0030	455.0605	Tack Coat	GAL	30.000	30.000
0032	465.0105	Asphaltic Surface	TON	136.000	136.000
0034	502.0100	Concrete Masonry Bridges	CY	189.000	189.000
0036	502.3200	Protective Surface Treatment	SY	190.000	190.000
0038	505.0400	Bar Steel Reinforcement HS Structures	LB	3,360.000	3,360.000
0040	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	24,390.000	24,390.000
0042	513.4061	Railing Tubular Type M	LF	158.000	158.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0052	550.0500	Pile Points	EACH	10.000	10.000
0054	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	325.000	325.000
0056	606.0300	Riprap Heavy	CY	115.000	115.000
0058	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	170.000	170.000
0060	618.0100	Maintenance And Repair of Haul Roads (project) 01. 9246-08-71	EACH	1.000	1.000
0064	619.1000	Mobilization	EACH	0.500	0.500
0066	624.0100	Water	MGAL	7.000	7.000
0068	625.0500	Salvaged Topsoil	SY	780.000	780.000
0070	627.0200	Mulching	SY	780.000	780.000
0072	628.1504	Silt Fence	LF	595.000	595.000
0074	628.1520	Silt Fence Maintenance	LF	595.000	595.000
0076	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0078	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0080	628.6005	Turbidity Barriers	SY	200.000	200.000
0084	629.0210	Fertilizer Type B	CWT	0.600	0.600
0086	630.0110	Seeding Mixture No. 10	LB	13.000	13.000
0088	630.0200	Seeding Temporary	LB	25.000	25.000
0090	630.0500	Seed Water	MGAL	13.200	13.200
0096	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000

Estimate Of Quantities By Plan Sets

9246-08-71

Line	Item	Item Description	Unit	Total	Qty
0098	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0100	638.2602	Removing Signs Type II	EACH	6.000	6.000
0102	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0104	642.5001	Field Office Type B	EACH	0.500	0.500
0108	643.0420	Traffic Control Barricades Type III	DAY	700.000	700.000
0110	643.0705	Traffic Control Warning Lights Type A	DAY	1,200.000	1,200.000
0114	643.0900	Traffic Control Signs	DAY	700.000	700.000
0116	643.5000	Traffic Control	EACH	0.500	0.500
0120	645.0111	Geotextile Type DF Schedule A	SY	50.000	50.000
0122	645.0120	Geotextile Type HR	SY	230.000	230.000
0124	650.4500	Construction Staking Subgrade	LF	250.000	250.000
0126	650.5000	Construction Staking Base	LF	250.000	250.000
0130	650.6500	Construction Staking Structure Layout (structure) 01. B-38-149	LS	1.000	1.000
0134	650.9910	Construction Staking Supplemental Control (project) 01. 9246-08-71	LS	1.000	1.000
0138	650.9920	Construction Staking Slope Stakes	LF	250.000	250.000
0140	690.0150	Sawing Asphalt	LF	44.000	44.000
0142	715.0502	Incentive Strength Concrete Structures	DOL	1,134.000	1,134.000
0144	SPV.0090	Special 01. Flashing Stainless Steel	LF	105.000	105.000

CLEARING & GRUBBING

STATION	TO	STATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
8+00	-	12+00	4.0	4.0
ITEM TOTALS			4.0	4.0

FINISHING ROADWAY

PROJECT	213.0100 EACH
9246-08-71	1
ITEM TOTAL	1

DIVISION	STATIONING	LOCATION	205.0100 COMMON EXCAVATION (CY)	SALVAGED / UNUSABLE PAVEMENT MATERIAL (1)	AVAILABLE MATERIAL (CY) (2)	UNEXPANDED FILL	EXPANDED FILL	MASS ORDINATE +/- (3)	208.0100 BORROW (CY)
			CUT				FACTOR 1.30		
1	8+50 - 9+72	SOUTH APPROACH	143	30	113	106	138	-25	25
DIVISION 1 SUBTOTAL			143	30	113	106	138	-25	25
2	10+24 - 11+50	NORTH APPROACH	143	30	113	185	240	-127	127
DIVISION 2 SUBTOTAL			143	30	113	185	240	-127	127
GRAND TOTAL			286	60	226	291	378	-152	152
TOTAL COMMON EXCAVATION =			286						152

- 1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON.
- 2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 3) THE MASS ORDINATE = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.

BASE AGGREGATE DENSE

STATION - STATION	305.0110	305.0120
	3/4-INCH TON	1 1/4-INCH TON
8+50 - 9+72	20	205
10+24 - 11+50	20	210
ITEM TOTAL	40	415

ASPHALTIC SURFACE

STATION - STATION	455.0605*	465.0105
	TACK COAT GAL	TON
8+50 - 9+72	15	67
10+24 - 11+50	15	69
ITEM TOTAL	30	136

\* APPLICATION RATE = 0.050 GAL/SY

WATER

STATION - STATION	624.0100 MGAL	REMARKS
8+50 - 11+50	7	COMPACTION & DUST CONTROL
ITEM TOTALS	7	

SALVAGED TOPSOIL, MULCHING, FERTILIZER, AND SEEDING

STATION - STATION	LOCATION	625.0500	627.0200	629.0210	630.0110	630.0200	630.0500
		SALVAGED TOPSOIL SY	MULCHING SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 10 LB	SEEDING TEMPORARY LB	SEED WATER MGAL
8+50 - 9+72	RT/LT	312	312	0.3	6	11	5.3
10+24 - 11+50	RT/LT	468	468	0.3	7	14	7.9
ITEM TOTAL		780	780	0.6	13	25	13.2

MOBILIZATIONS

PROJECT	619.1000	628.1905	628.1910
	MOBILIZATION EACH	MOBILIZATIONS EROSION CONTROL EACH	MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
9246-08-71	0.5	2	2
ITEM TOTALS	0.5	2	2

EROSION CONTROL ITEMS

STATION - STATION	LOCATION	628.1504	628.1520	628.6005	REMARKS
		SILT FENCE LF	SILT FENCE MAINTENANCE LF	TURBIDITY BARRIER SY	
8+50 - 9+67	LT	150	150	--	
8+50 - 9+49	RT	140	140	--	
9+84		--	--	100	
10+12		--	--	100	
10+21 - 11+50	LT	170	170	--	
10+46 - 11+50	RT	135	135	--	
ITEM TOTALS		595	595	200	

FIELD OFFICE

PROJECT	642.5001 TYPE B EACH
9246-08-71	0.50
ITEM TOTAL	0.50

SIGNING QUANTITIES

LOCATION	SIGN CODE	637.2230	634.0612	638.2602	638.3000	REMARKS
		SIGNS TYPE II REFLECTIVE F SF	POSTS WOOD 4X6-INCH X 12-FT EACH	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
NW BRIDGE CORNER	W5-52-R	3.0	1	1	1	
SW BRIDGE CORNER	W5-52-L	3.0	1	1	1	
NE BRIDGE CORNER	W5-52-L	3.0	1	1	1	
SE BRIDGE CORNER	W5-52-R	3.0	1	1	1	
STATION 3+30 RT	WO5-2	---	---	1	1	NARROW BRIDGE
STATION 15+80 LT	WO5-2	---	---	1	1	NARROW BRIDGE
ITEM TOTAL		12.0	4	6	6	

TRAFFIC CONTROL

LOCATION	643.5	DURATION DAYS	643.042	643.0705	643.0900 SIGNS NO. DAYS
	TRAFFIC CONTROL EACH		BARRICADE S TYPE III NO. DAYS	WARNING LIGHTS TYPE A NO. DAYS	
PROJECT 9246-08-71	0.5	50	14 700	24 1200	14 700
ITEM TOTAL	0.5	50	700	1200	700

TRAFFIC CONTROL PLACEMENT SUBJECT TO ENGINEERS APPROVAL



CONSTRUCTION STAKING

STATION - STATION	650.4500 SUBGRADE LF	650.5000 BASE LF	650.6500 STRUCTURE LAYOUT (B-38-0149) LS	650.9910 SUPPLEMENTAL CONTROL EACH	650.9920 SLOPE STAKES LF
8+50 - 11+50	250	250	1	--	250
PROJECT 9246-08-71	--	--	--	1	--
ITEM TOTAL	250	250	1	1	250

SAWING

STATION	LOCATION	690.0150 ASPHALT LF
8+50	BEGIN	22
11+50	END	22
ITEM TOTAL		44

CONVENTIONAL SYMBOLS			
SECTION LINE		PARCEL NUMBER	UTILITY NUMBER
QUARTER LINE			
SIXTEENTH LINE			
NEW REFERENCE LINE		SECTION CORNER	R/W MONUMENT
NEW R/W LINE			NON-MONUMENTED R/W POINT
EXISTING R/W LINE			FOUND IRON PIN
PROPERTY LINE		NOTATION FOR COMBUSTIBLE FLUIDS	VALVE (GAS, WATER, ETC.)
LOT, TIE, AND OTHER MINOR LINES			SIGN
SLOPE INTERCEPT		NOTATION FOR HIGH VOLTAGE TRANSMISSION LINES	OFF-PREMISE SIGN
CORPORATE LIMITS			
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)			
FEE ACQUISITION AREA (HATCHING VARIES BY OWNER)			
TEMP. LIMITED EASEMENT AREA		ACCESS CONTROLLED BY ACQUISITION	
EASEMENT AREA (HIGHWAY, PERMANENT LIMITED, OR RESTRICTED DEVELOPMENT)		NO ACCESS (BY STATUTORY AUTHORITY)	
TRANSMISSION STRUCTURES		ACCESS RESTRICTED (BY PREVIOUS PROJECT OR CONTROL)	
BUILDING		NO ACCESS (NEW HIGHWAY)	
BUILDING (TO BE REMOVED)		NATIONAL GEODETIC SURVEY MONUMENT	
BRIDGE		SIXTEENTH CORNER MONUMENT	
		PARALLEL OFFSETS	

CONVENTIONAL ABBREVIATIONS			
ACCESS RIGHTS	AR	OUTLOT	OL
ACRES	AC	PAGE	P
AHEAD	AH	POINT OF TANGENCY	PT
ALUMINUM	ALUM	PROPERTY LINE	PL
AND OTHERS	ET AL	RECORDED AS	(100')
BACK	BK	REEL / IMAGE	R/I
BLOCK	BLK	REFERENCE LINE	R/L
CENTERLINE	C/L	PERMANENT LIMITED EASEMENT	PLE
CERTIFIED SURVEY MAP	CSM	POINT OF BEGINNING	POB
CONCRETE	CONC	POINT OF CURVATURE	PC
COUNTY	CO	POINT OF COMPOUND CURVE	PCC
COUNTY TRUNK HIGHWAY	CTH	POINT OF INTERSECTION	PI
DISTANCE	DIST	REMAINING	REM
CORNER	COR	RESTRICTIVE DEVELOPMENT EASEMENT	RDE
DOCUMENT NUMBER	DOC	RIGHT	RT
EASEMENT	EASE	RIGHT OF WAY	R/W
EXISTING	EX	SECTION	SEC
GAS VALVE	GV	SEPTIC VENT	SEPV
GRID NORTH	GN	SQUARE FEET	SF
HIGHWAY EASEMENT	HE	STATE TRUNK HIGHWAY	STH
IDENTIFICATION	ID	STATION	STA
LAND CONTRACT	LC	TELEPHONE PEDESTAL	TP
LEFT	LT	TEMPORARY LIMITED EASEMENT	TLE
MONUMENT	MON	TRANSPORTATION PROJECT PLAT	TPP
NATIONAL GEODETIC SURVEY	NGS	UNITED STATES HIGHWAY	USH
NUMBER	NO	VOLUME	V

#### NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), MARINETTE COUNTY, NAD83 1991 IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLEs) ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

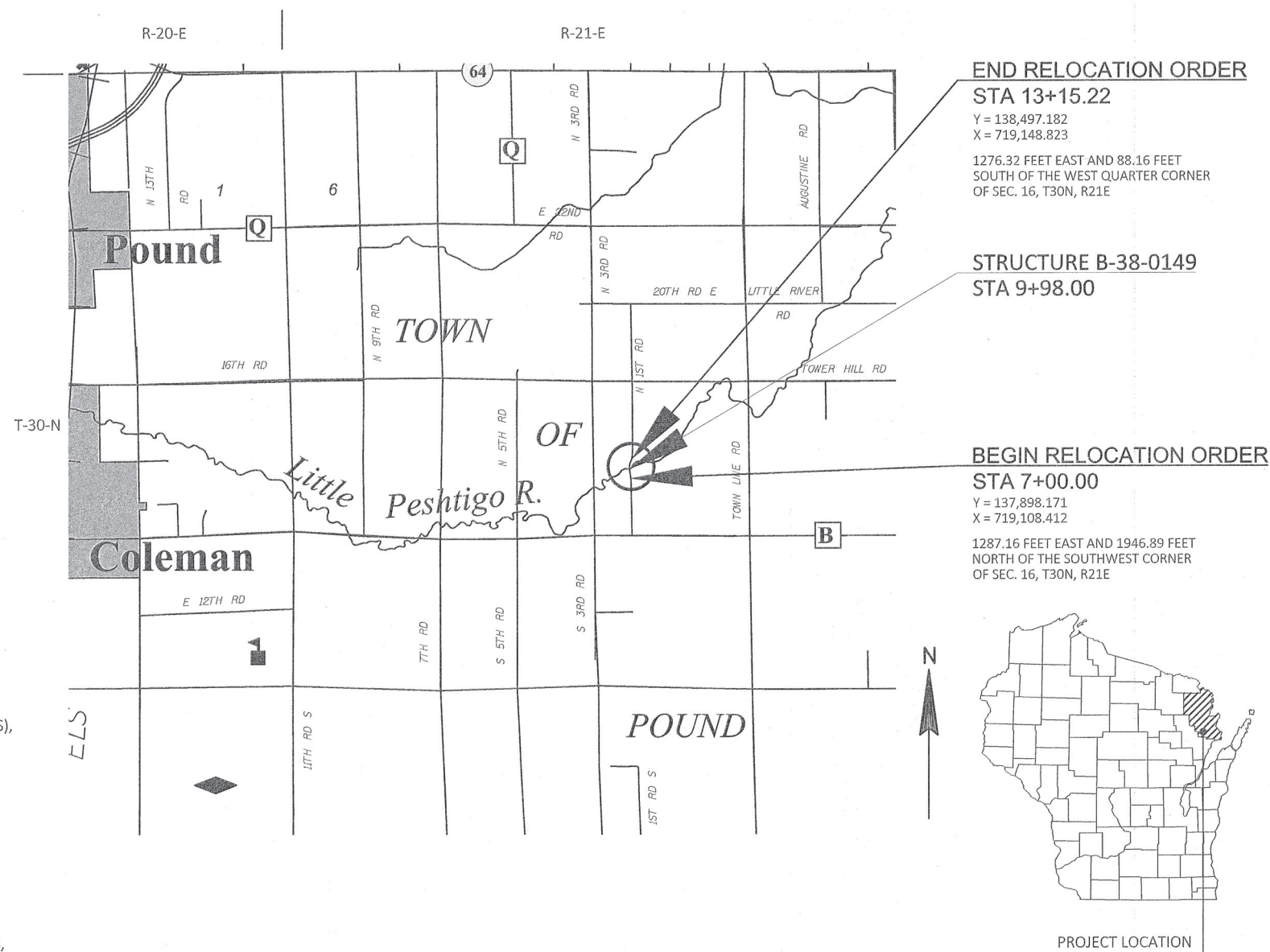
PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

CONVENTIONAL UTILITY SYMBOLS	
WATER	
GAS	
TELEPHONE	
OVERHEAD TRANSMISSION LINES	
ELECTRIC	
CABLE TELEVISION	
FIBER OPTIC	
SANITARY SEWER	
STORM SEWER	
ELECTRIC TOWER	
POWER POLE	
TELEPHONE POLE	
TELEPHONE PEDESTAL	

CURVE DATA ABBREVIATIONS	
LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

**CAUTION:**  
THIS PLAT IS FOR ILLUSTRATIVE PURPOSES ONLY. DEEDS  
MUST BE CHECKED TO DETERMINE PROPERTY BOUNDARIES.

R/W PROJECT NUMBER 9246-08-00	SHEET NUMBER	TOTAL SHEETS
CONSTRUCTION PROJECT NUMBER 9246-08-71	4.01	2
PLAT OF RIGHT OF WAY REQUIRED FOR <b>T POUND, NORTH 1ST ROAD</b> <b>LITTLE PESHTIGO RIVER BRIDGE</b>		
LOCAL STREET		MARINETTE



LAYOUT  
SCALE 0 1  
TOTAL NET LENGTH OF CENTERLINE = 0.117 MI



**END RELOCATION ORDER**  
STA 13+15.22  
Y = 138,497.182  
X = 719,148.823  
1276.32 FEET EAST AND 88.16 FEET  
SOUTH OF THE WEST QUARTER CORNER  
OF SEC. 16, T30N, R21E

**STRUCTURE B-38-0149**  
STA 9+98.00

**BEGIN RELOCATION ORDER**  
STA 7+00.00  
Y = 137,898.171  
X = 719,108.412  
1287.16 FEET EAST AND 1946.89 FEET  
NORTH OF THE SOUTHWEST CORNER  
OF SEC. 16, T30N, R21E

ACCEPTED FOR TOWN _____ of _____ POUND	
7-19-18 (Date)	<i>Donell Henry</i> (Signature & Title of Official) Chairman
ORIGINAL PLAT PREPARED BY <b>Cedar</b> corporation CEDARBURG - GREEN BAY - MADISON - MENOMONIE www.cedarcorp.com 800-472-7372	
THIS SURVEY IS PREPARED AT THE REQUEST OF THE TOWN. THE FIELD SURVEY WAS PERFORMED IN DECEMBER OF 2016. THIS SURVEY IS CORRECT TO THE BEST OF MY KNOWLEDGE AND BELIEF.	
DATE: 06/15/18	<i>Donell Henry</i> (Signature)



SCHEDULE OF LANDS OWNERS NAMES SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN.						
			ALL AREAS SHOWN IN SQUARE FEET			
PARCEL NUMBER	OWNER(S) NAME	INTEREST REQUIRED	NEW R/W SQUARE FEET	EXISTING R/W SQUARE FEET	TOTAL R/W SQUARE FEET	TLE SQUARE FEET
1	GARY JASHINSKY	FEE, TLE	1520	7969	9489	996
2	RICHARD CHAMPAGNE	TLE	-	-	-	1146

FOUND 1" IRON PIPE  
Y=138,585.340  
X=717,872.500

MONUMENTED R/W POINTS		
R/W POINT NUMBER	Y	X
8	138,321.017	719,115.655
9	138,253.841	719,106.939
10	138,235.546	719,106.273
11	138,235.303	719,110.720
12	138,223.299	719,110.213
13	138,223.428	719,105.890
14	138,208.511	719,105.987
16	138,208.482	719,039.986
17	138,208.477	719,026.996
18	138,338.195	719,041.867
19	138,335.982	719,051.373

**BEGIN RELOCATION ORDER**  
STA. 7+00.00  
Y = 137,898.171  
X = 719,108.412  
1287.16 FEET EAST AND  
1946.89 FEET NORTH OF  
SOUTHWEST CORNER  
SEC. 16, T30N, R21E

**END RELOCATION ORDER**  
STA. 13+15.22  
Y = 138,497.182  
X = 719,148.823  
1276.32 FEET EAST AND  
88.16 FEET SOUTH OF  
WEST QUARTER CORNER  
SEC. 16, T30N, R21E

LINE COURSE TABLE		
R/W POINT NUMBER	BEARING	DISTANCE
7 - 8	S76°53'42"E	32.76'
9 - 10	S02°05'00"W	18.31'
10 - 11	S86°52'42"E	4.45'
12 - 13	N88°17'21"W	4.33'
13 - 14	S00°22'30"E	14.92'
14 - 15	N89°58'29"E	35.99'
15 - 16	N89°58'29"E	30.01'
16 - 17	S89°58'29"W	12.99'
18 - 19	S76°53'42"E	9.76'
19 - 7	S76°53'42"E	33.24'

PI STA = 10+83.64  
Y = 138277.121  
X = 719049.731  
DELTA = 34°15'45" RT  
D = 10°51'05"  
T = 162.75'  
L = 315.74'  
R = 528.00'  
PC STA = 9+20.89  
Y = 138116.854  
X = 719078.050  
PT STA = 12+36.63  
Y = 138425.519  
X = 719116.554

**BASIS OF EXISTING R/W**  
- CSM 943, VOL 6, DOC # 532967  
- CSM 3588 VOL 24 PG 149  
- CSM 3265 VOL 22 PG 97  
- POS DOC # 065997  
- POS DOC # 071411

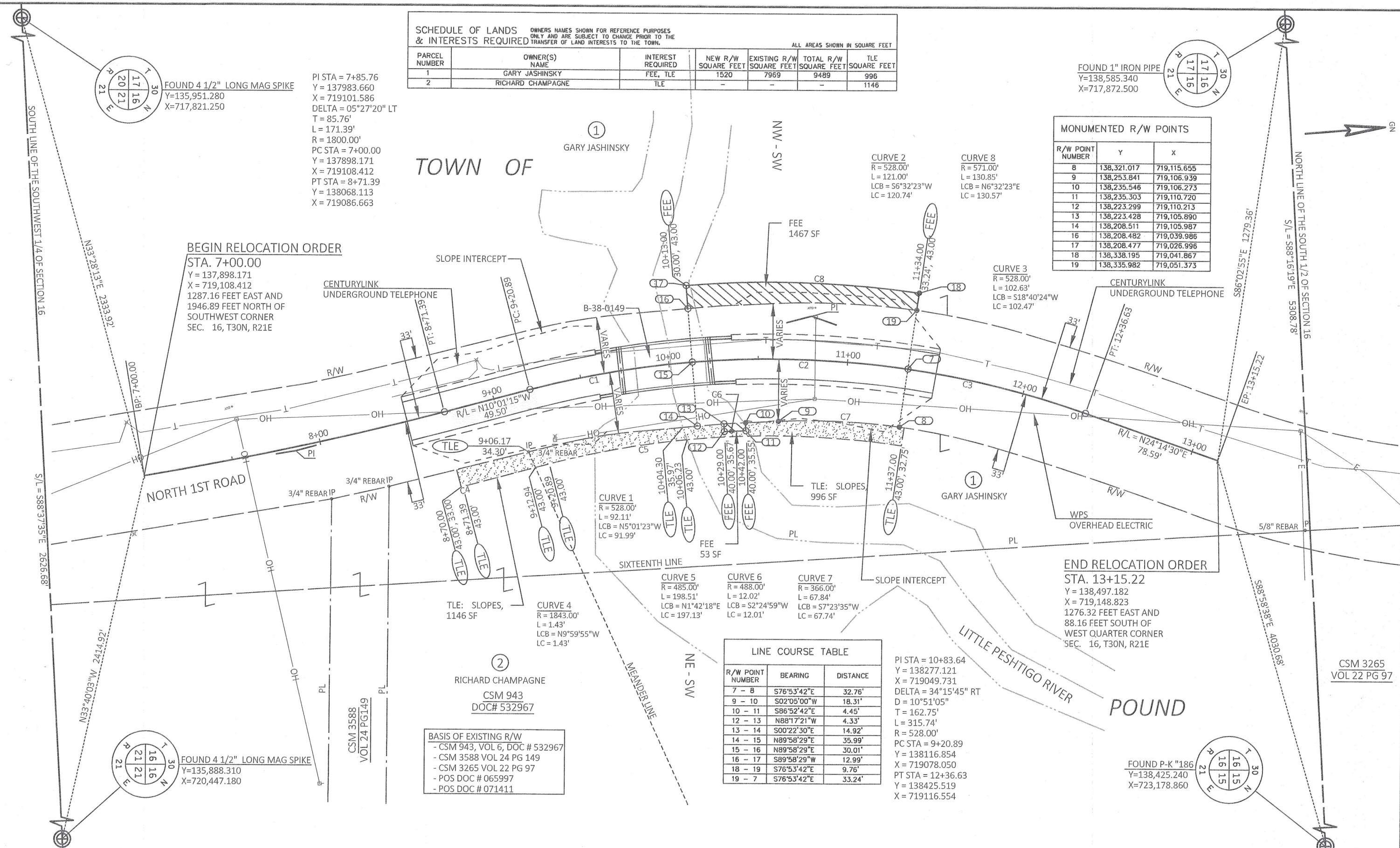
②  
RICHARD CHAMPAGNE  
CSM 943  
DOC# 532967

TOWN OF

①  
GARY JASHINSKY

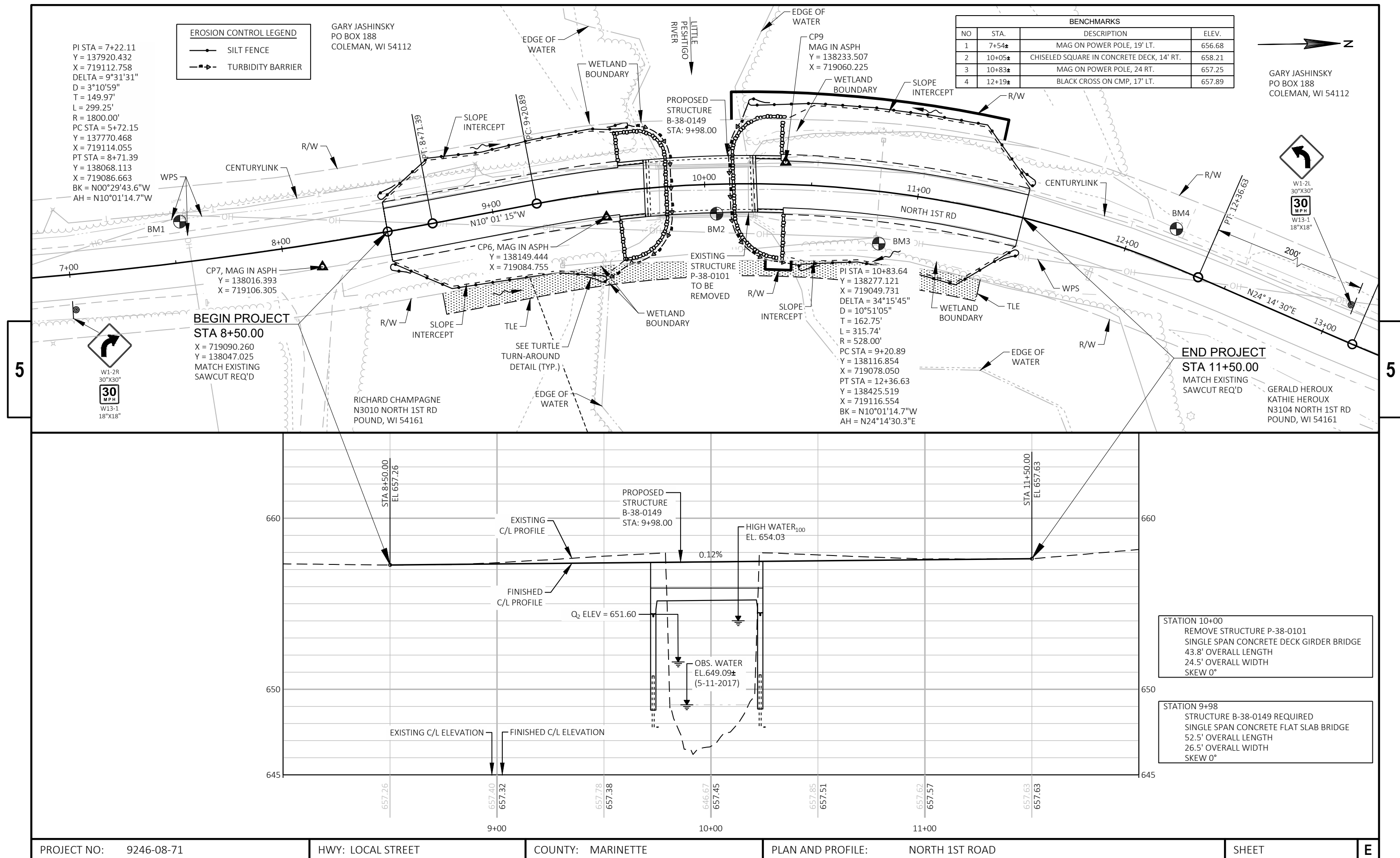
①  
GARY JASHINSKY

CSM 3265  
VOL 22 PG 97



REVISION DATE	DATE 6-15-18	SCALE, FEET	HWY: LOCAL STREET	STATE R/W PROJECT NUMBER 9246-08-00	PLAT SHEET 4.02
FILE NAME: 040102-RP.DWG	GRID FACTOR	0 25 50	COUNTY: MARINETTE	CONSTRUCTION PROJECT NUMBER 9246-08-71	PS&E SHEET
LAYOUT NAME - 040102_rp	PLOT DATE: 6/27/2018 9:48 AM	PLOT BY: BRYAN GREISCH	PLOT NAME:	PLOT SCALE: 1 IN=50 FT	E

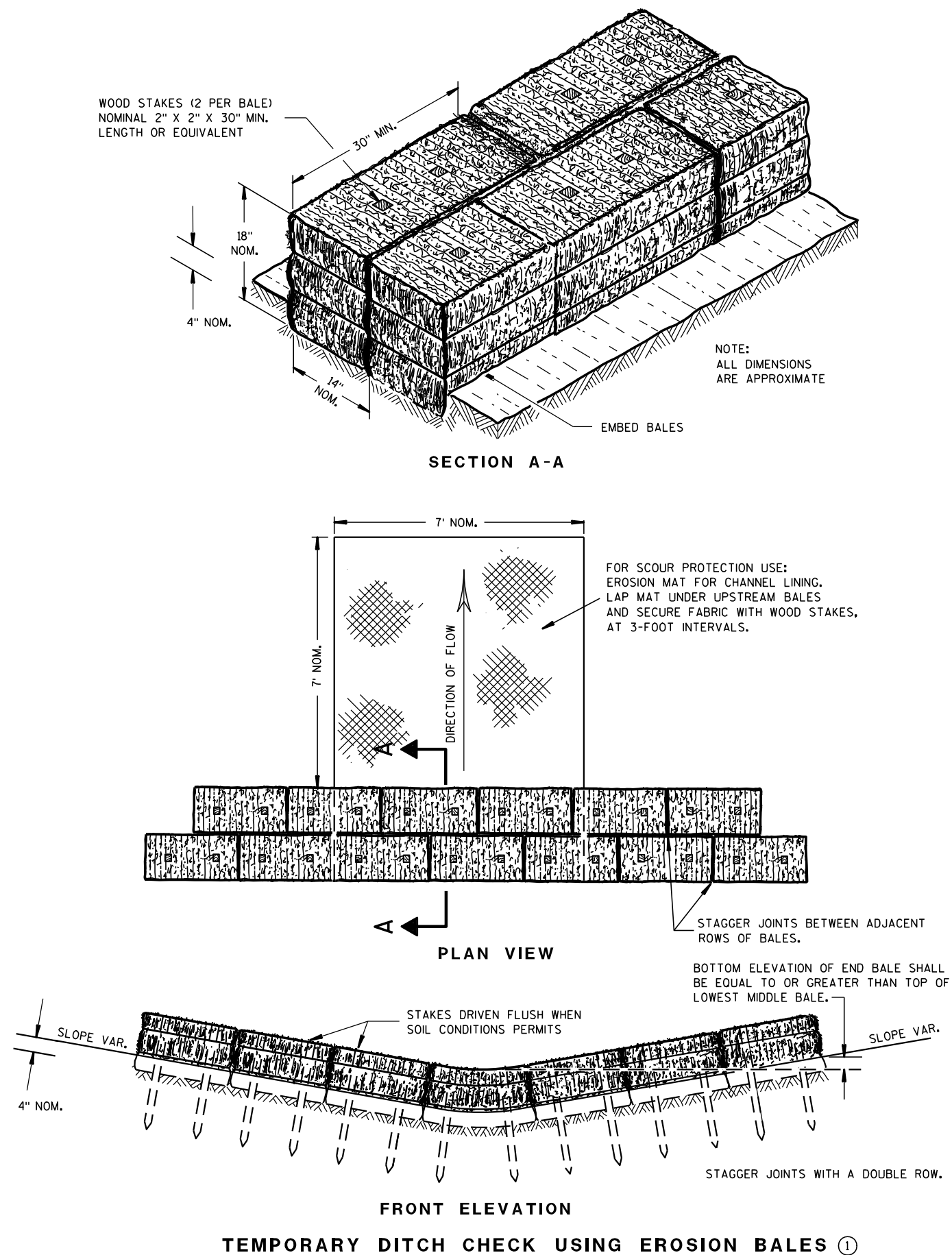
WISDOT/CADDs SHEET 75  
617094



Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

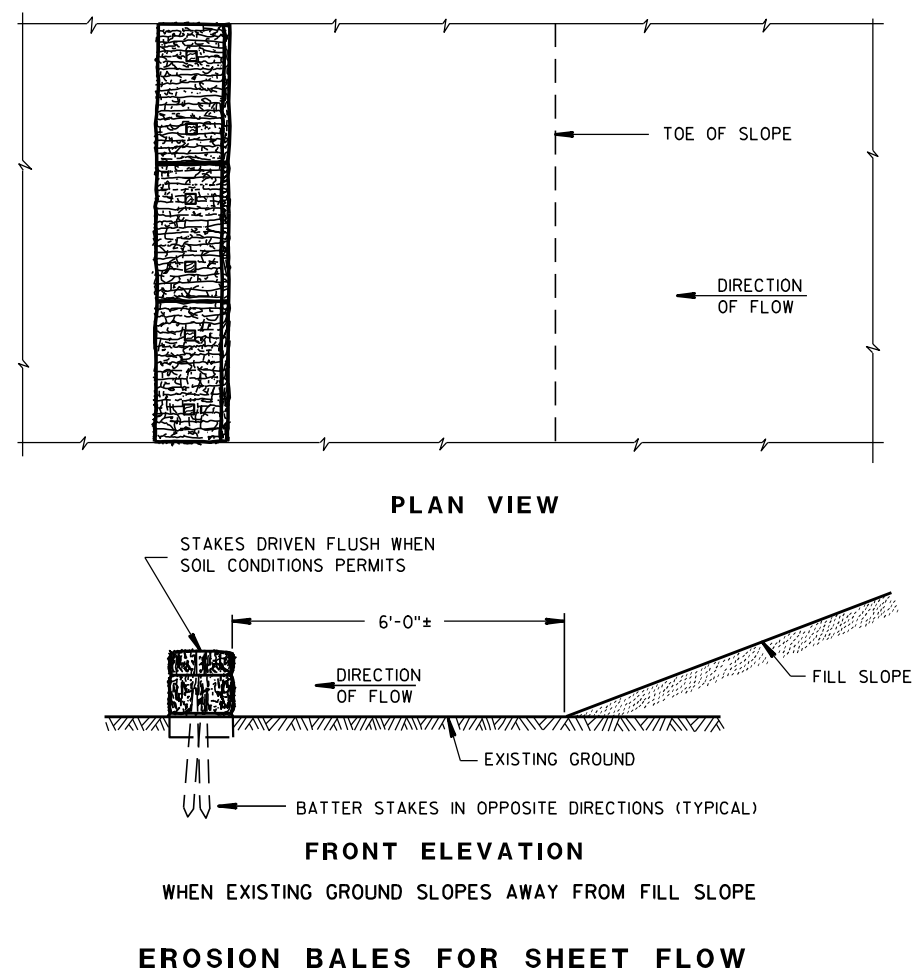
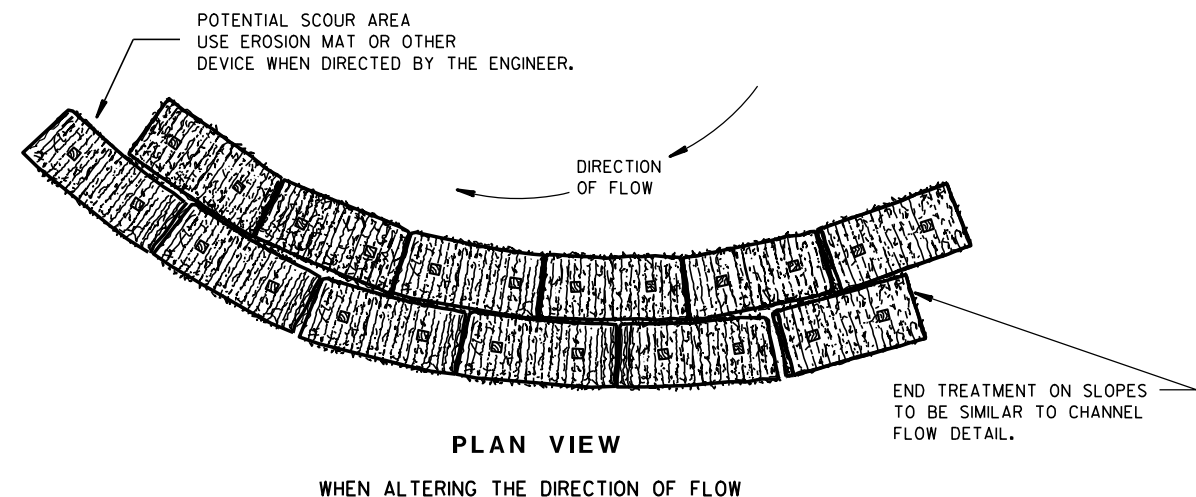




## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

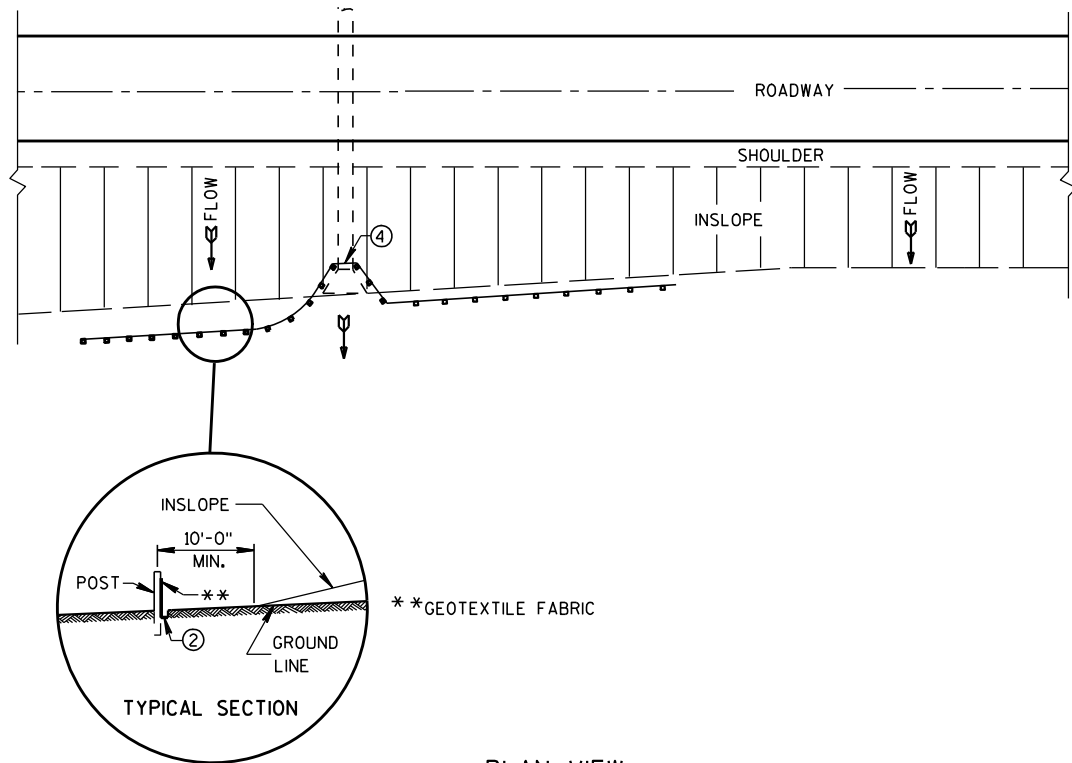
TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

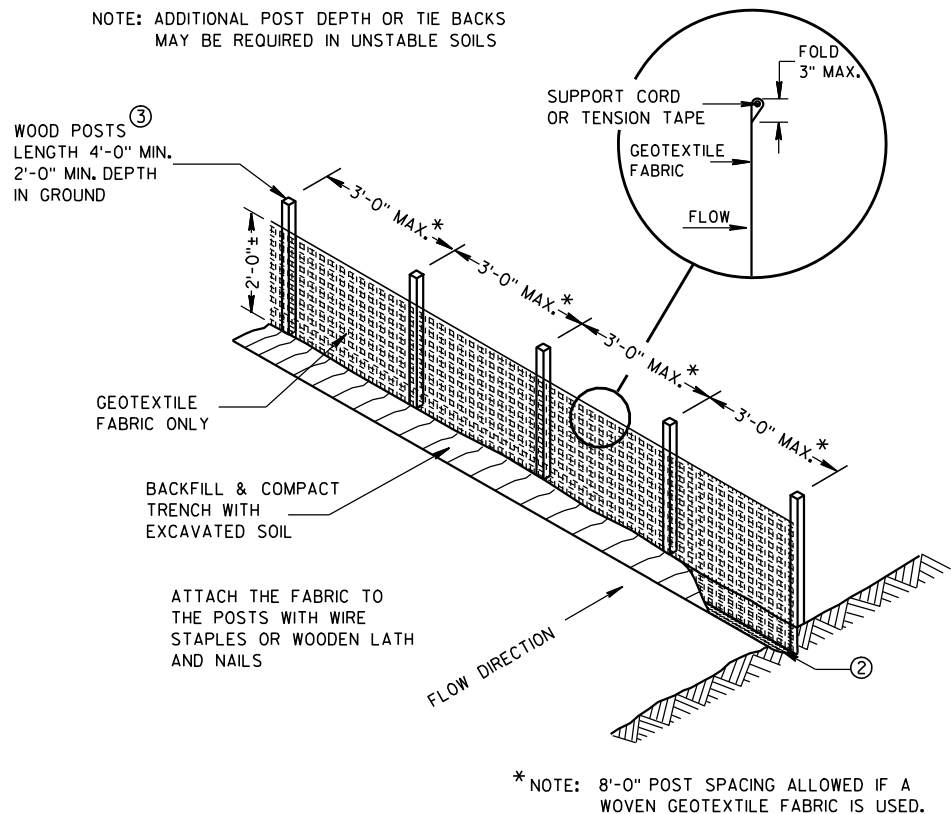
APPROVED

6/04/02  
DATE/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

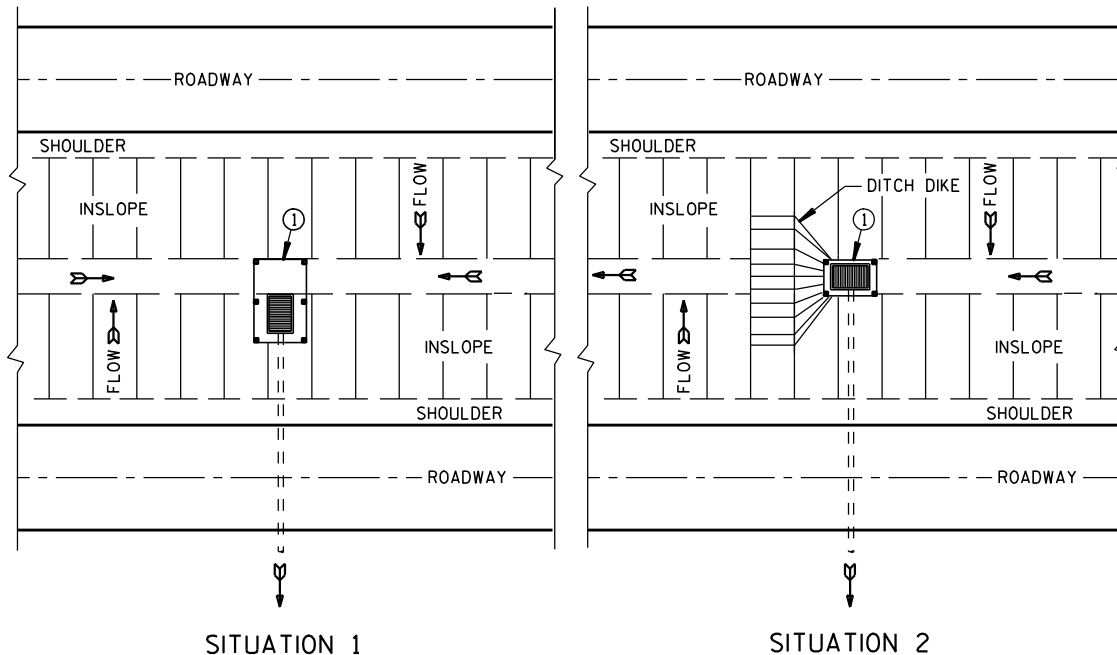


PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE

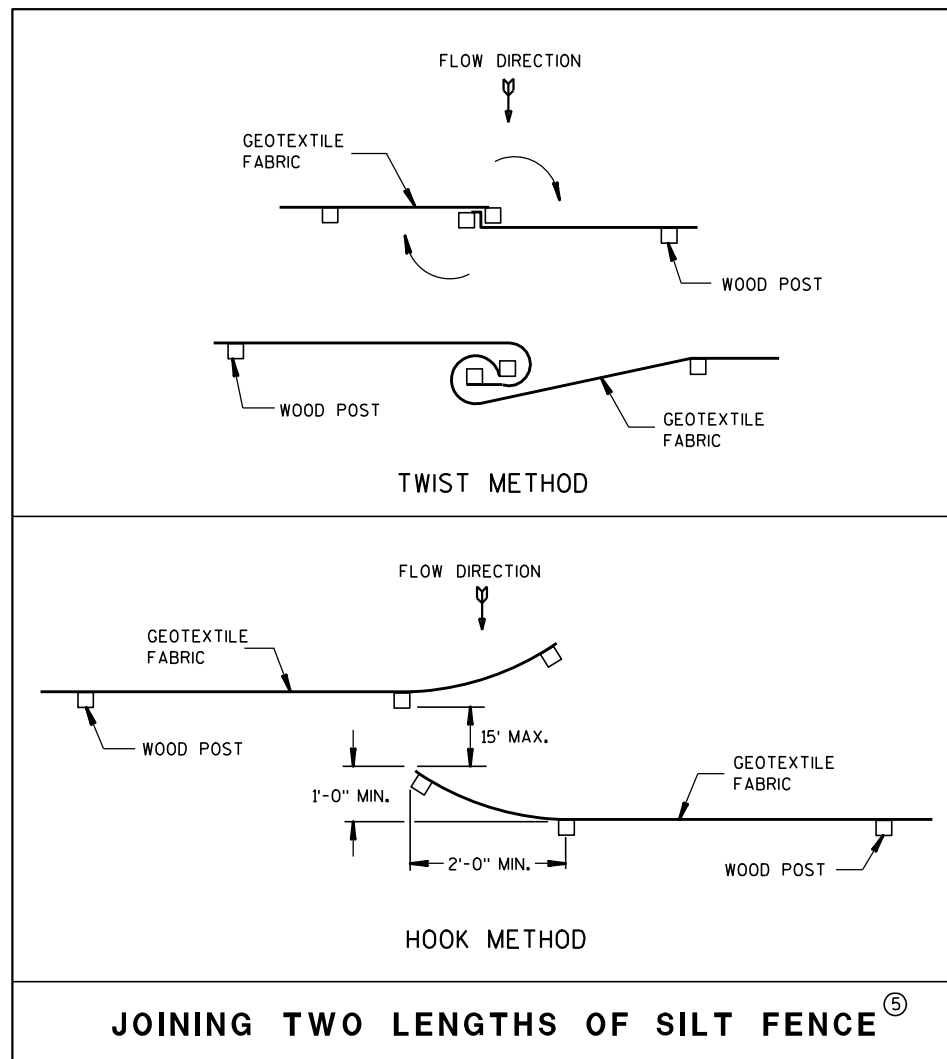


SILT FENCE

\* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

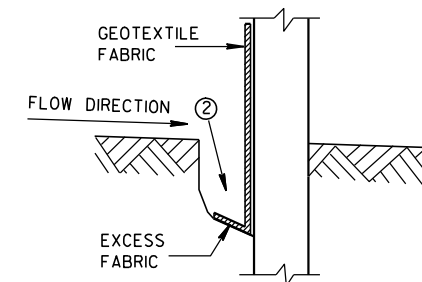


JOINING TWO LENGTHS OF SILT FENCE

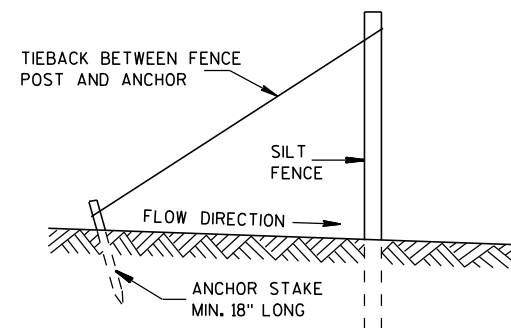
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

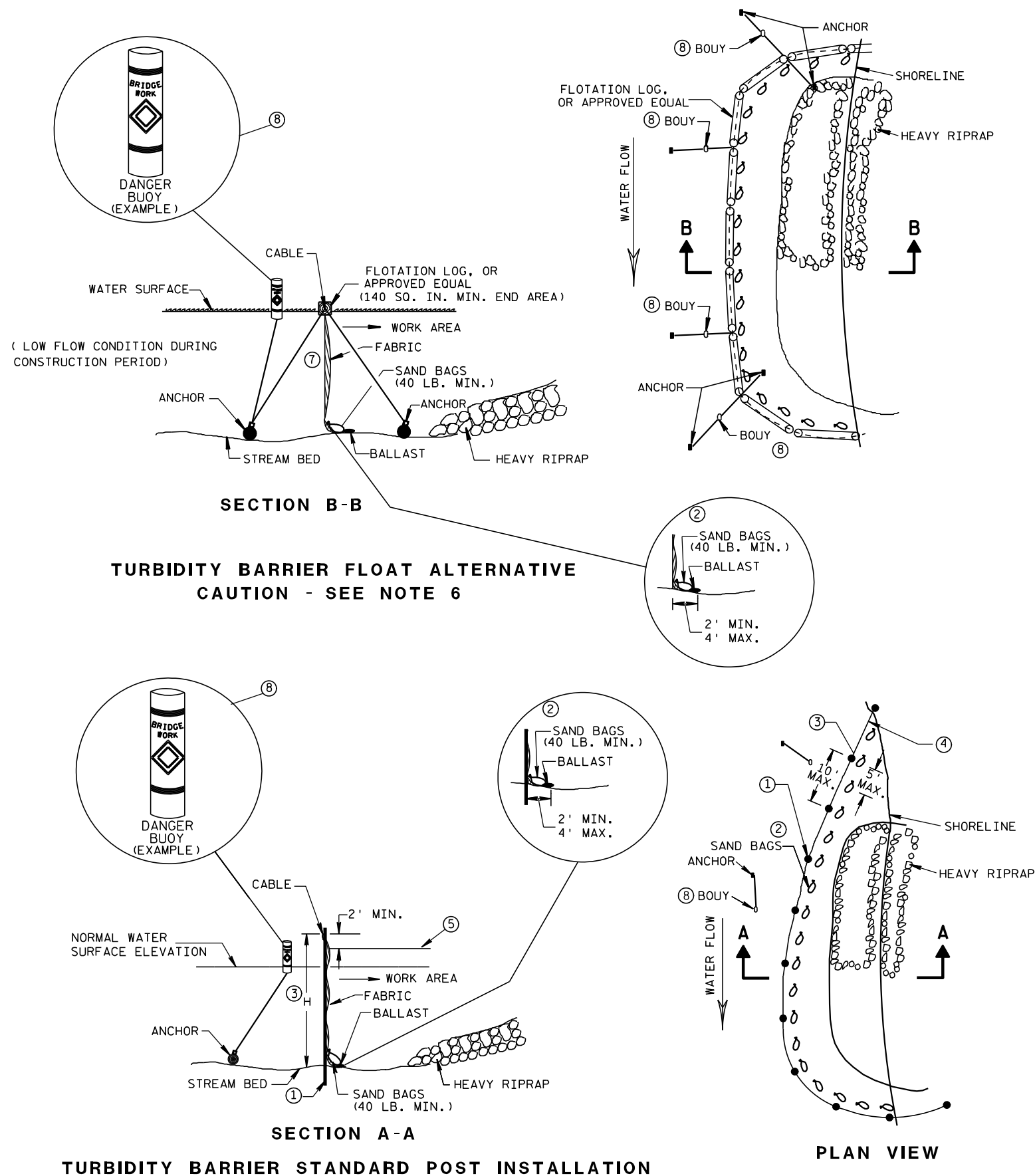


TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

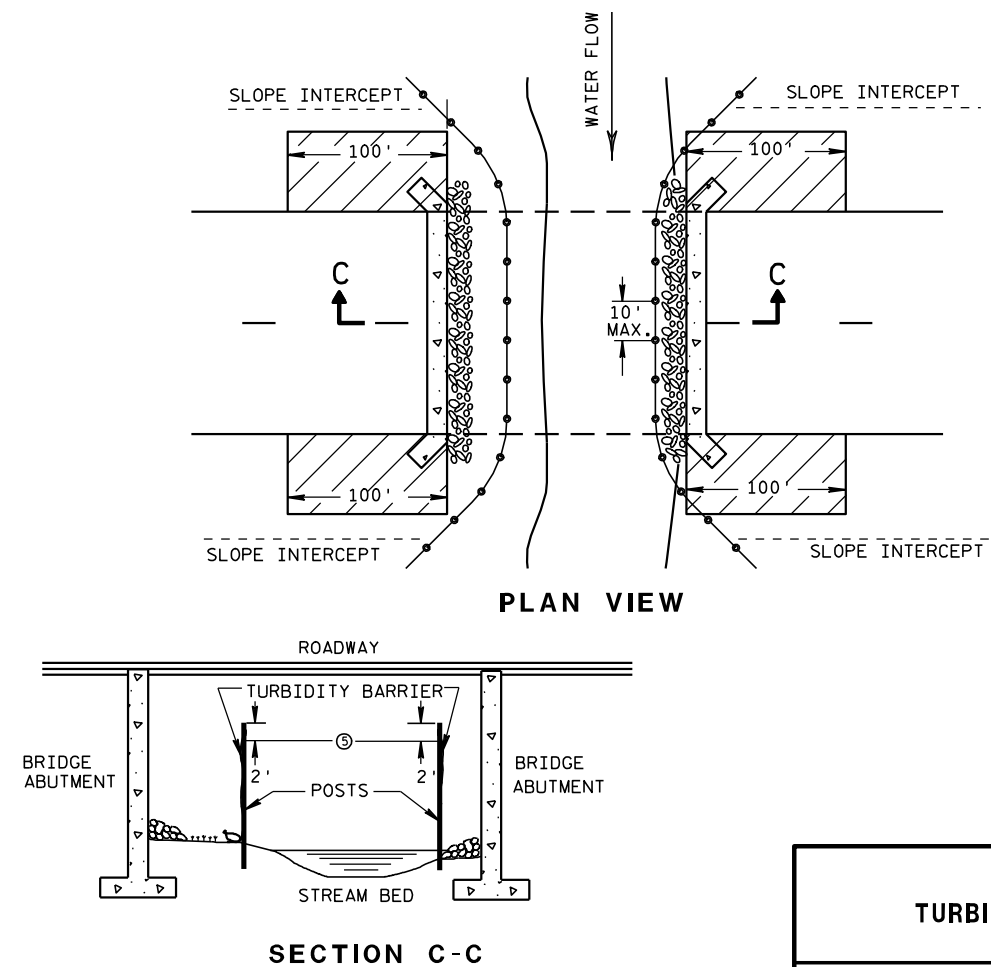


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

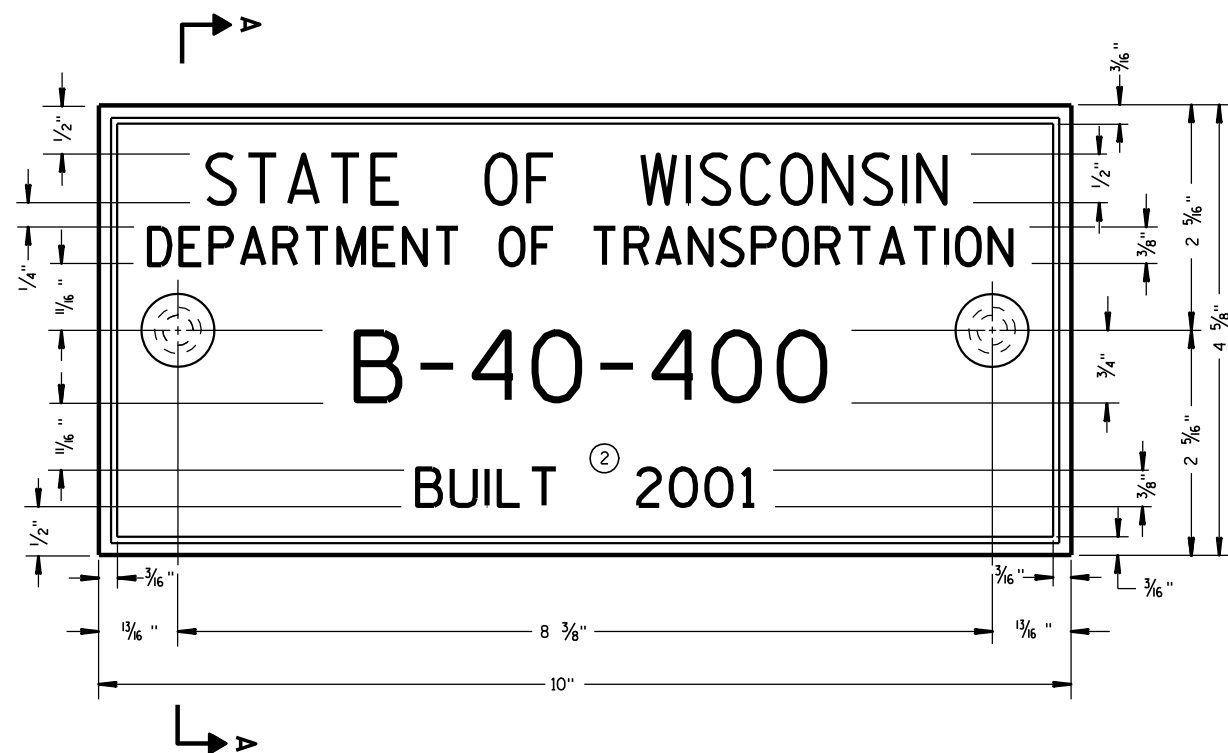
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

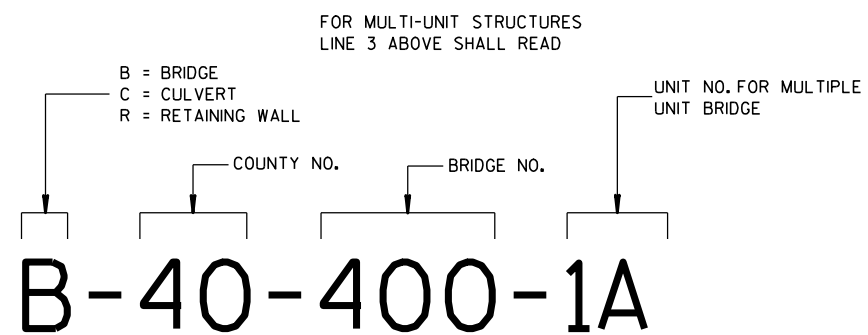
6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



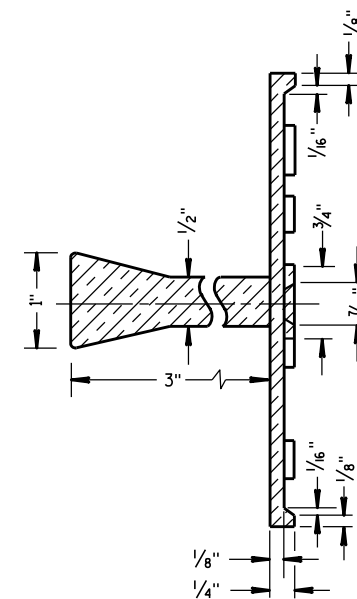
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

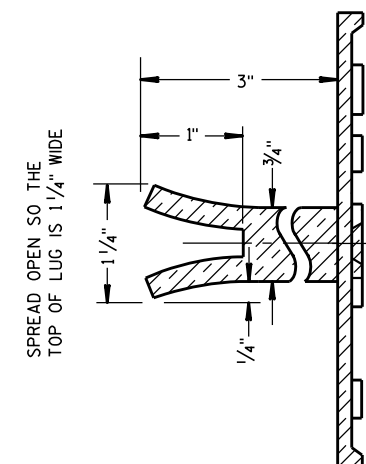
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

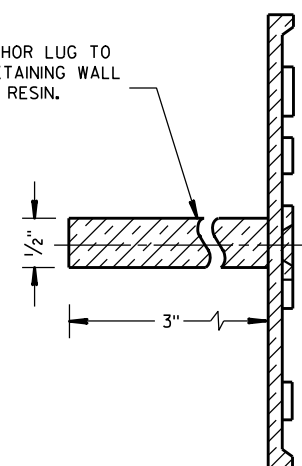


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

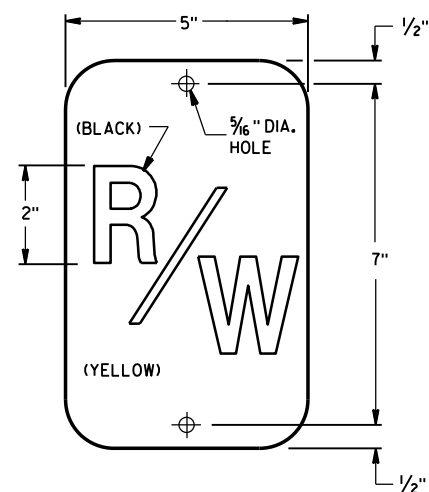
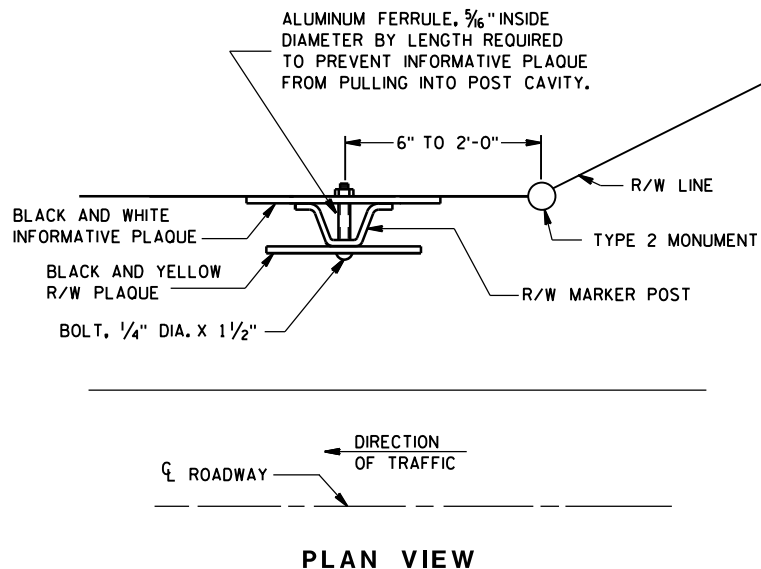
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10  
DATE

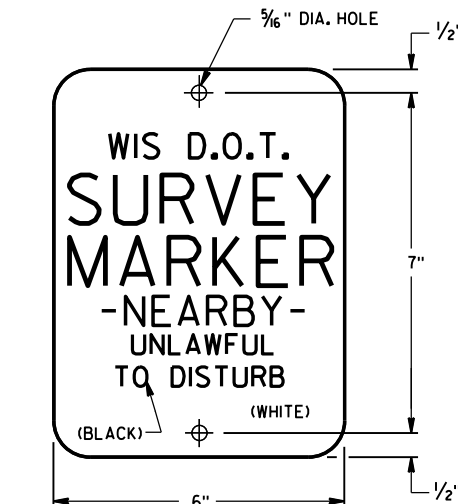
FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**R/W PLAQUE**

THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



**INFORMATIVE PLAQUE**

## GENERAL NOTES

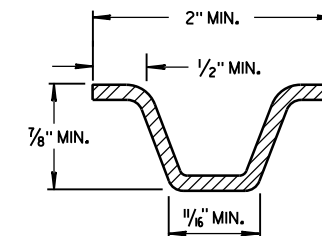
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

THE 'R/W' PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

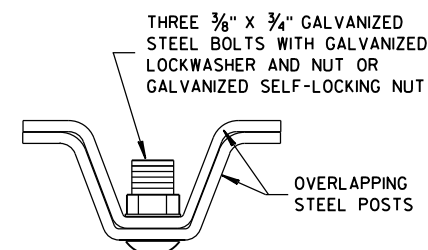
STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.

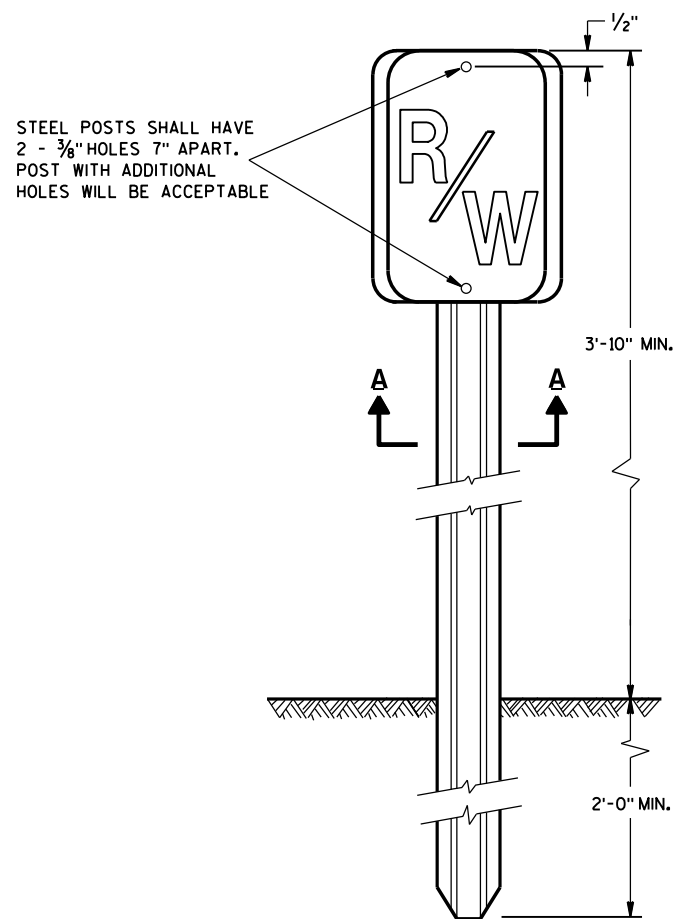


MIN. WEIGHT 1.12 LB./FT.

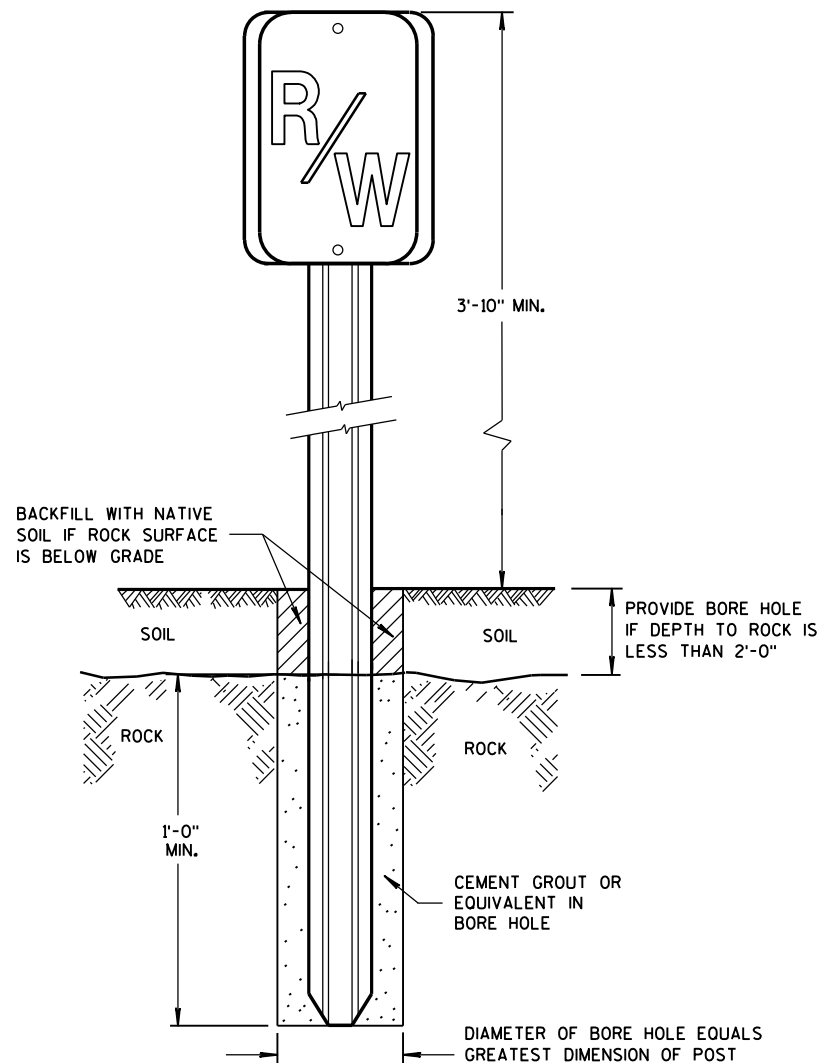
**SECTION A-A**



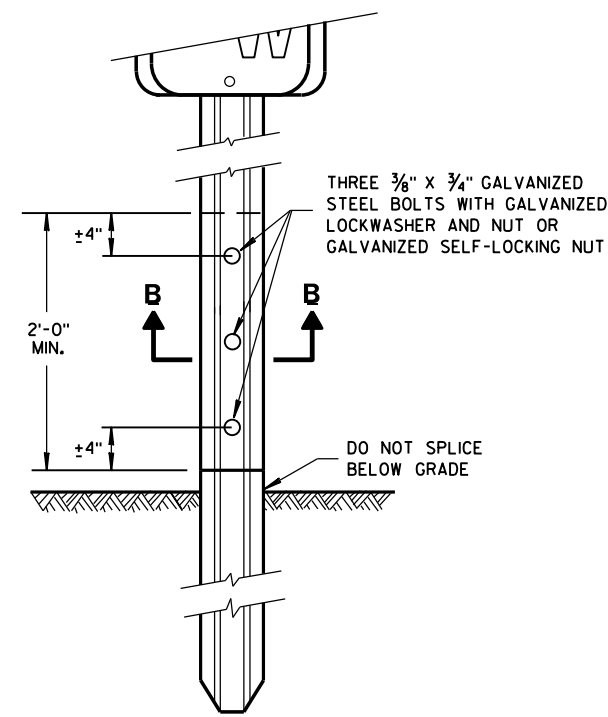
**SECTION B-B**



**FRONT VIEW  
STEEL MARKER POST**



**FRONT VIEW  
ROCK INSTALLATION** ①



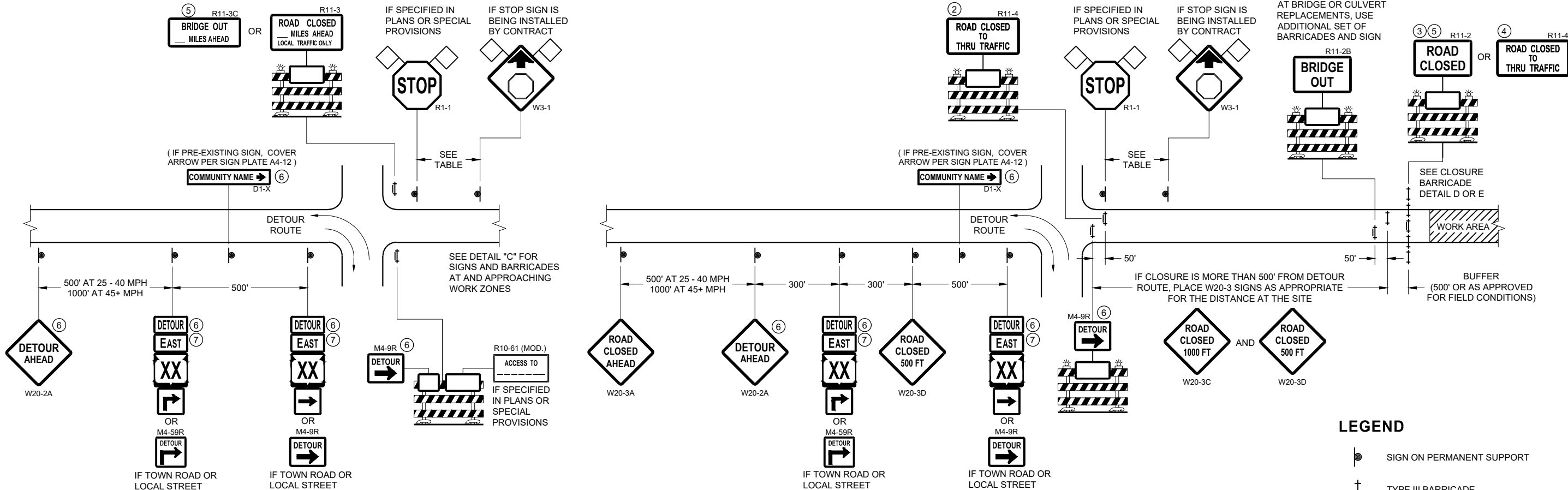
**FRONT VIEW  
SPLICE DETAIL**

**MARKER POST  
FOR RIGHT-OF-WAY**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
2/18/2016 /S/ Ray Kumapayi  
DATE CHIEF SURVEYING AND MAPPING ENGINEER  
FHWA





**LEGEND**

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

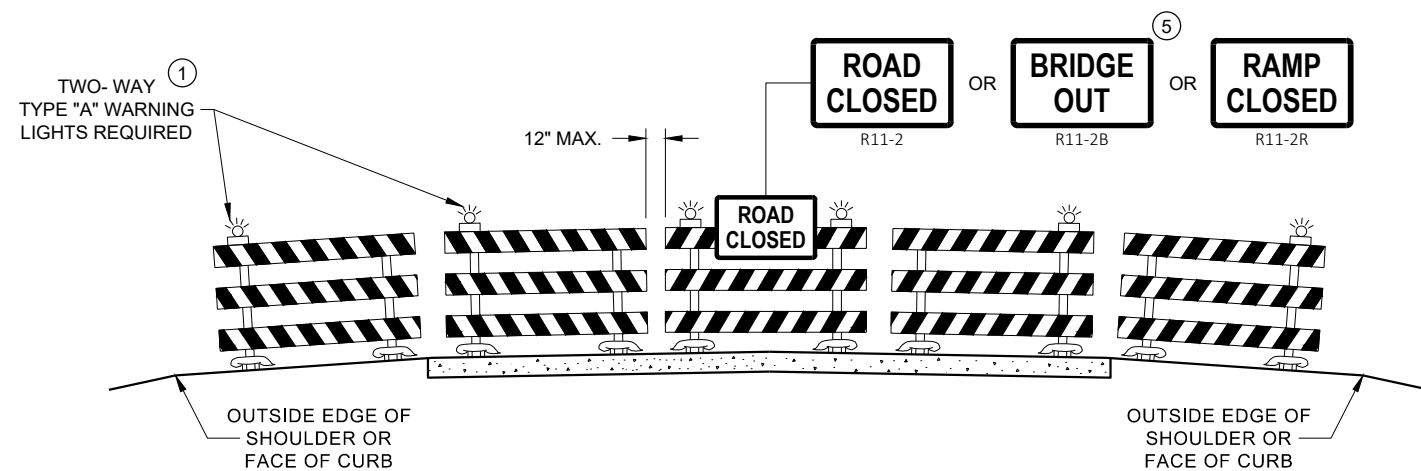
SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

**BARRICADES AND SIGNS FOR MAINLINE CLOSURES**

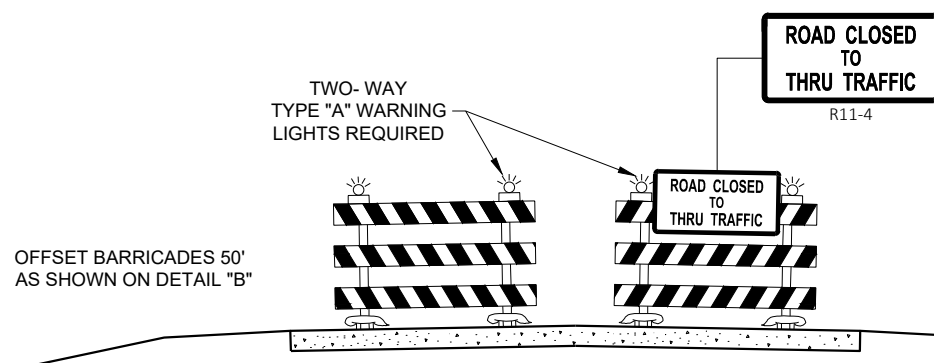
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

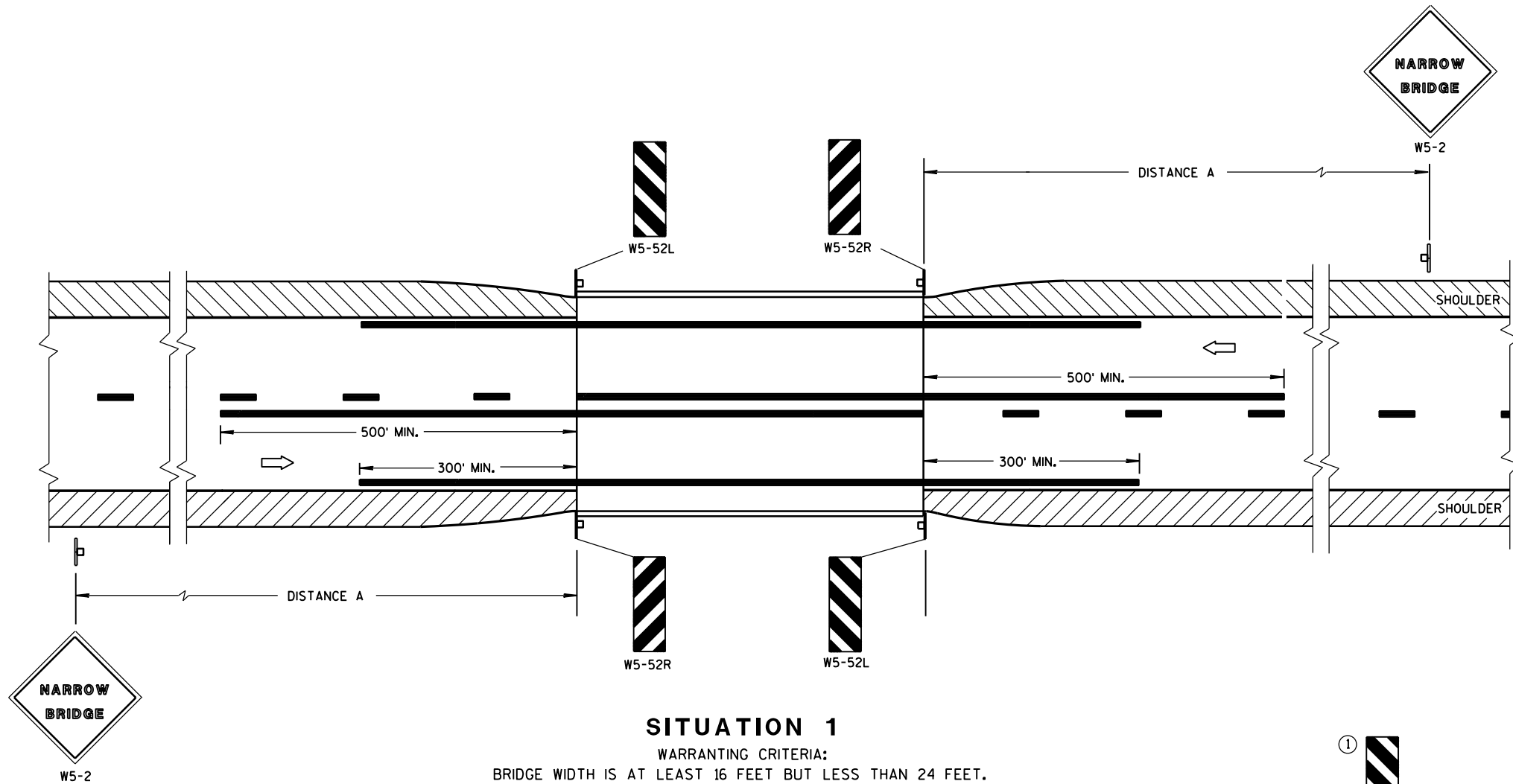
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
November 2018 /S/ Andrew Heidtke  
DATE WORK ZONE ENGINEER

FHWA



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

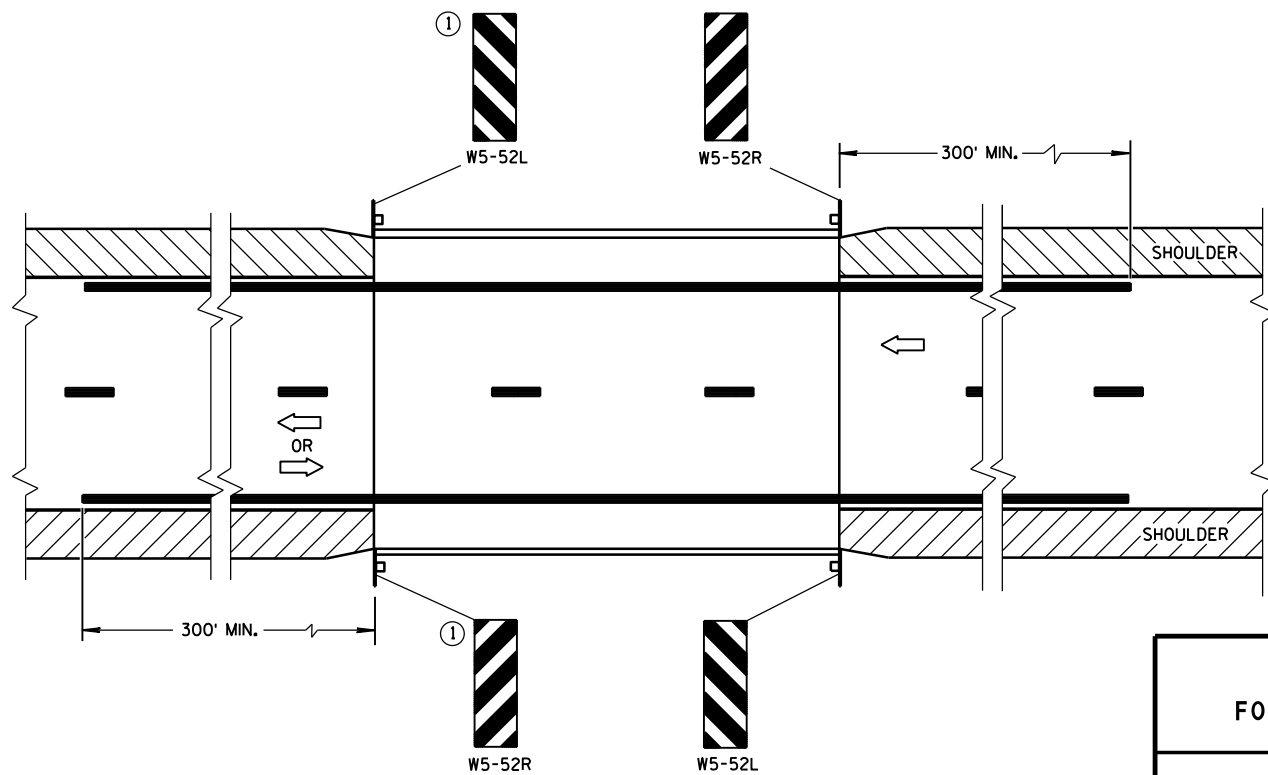
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

#### APPROVED

June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA



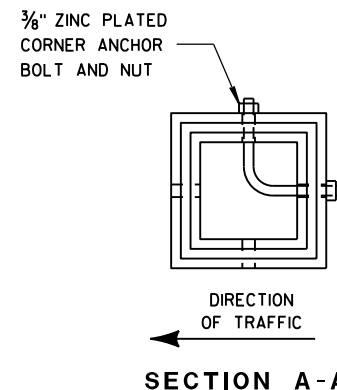
DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

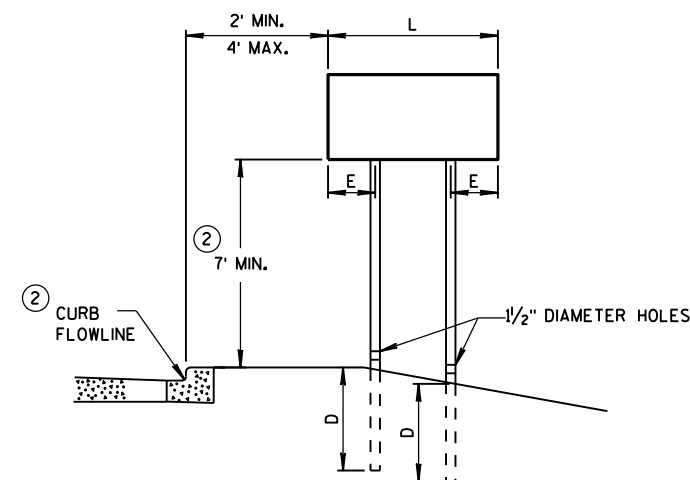
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



SECTION A-A

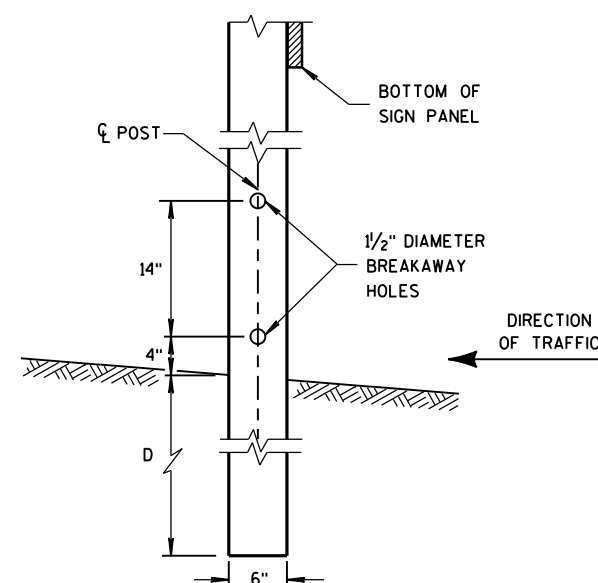


URBAN AREA

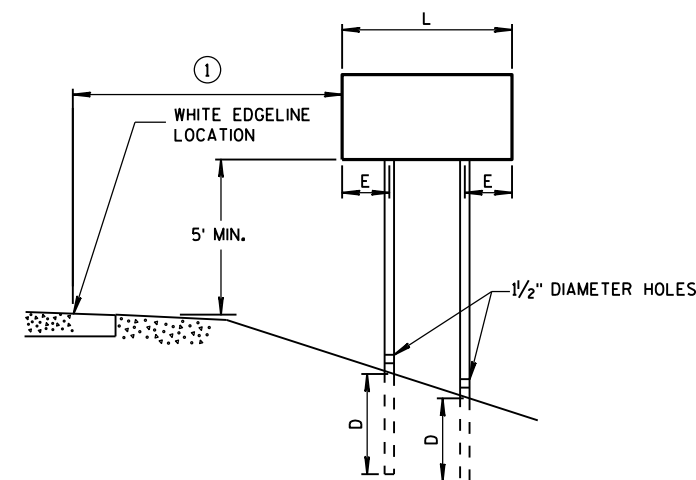
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST  
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

4 " X 6 " WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

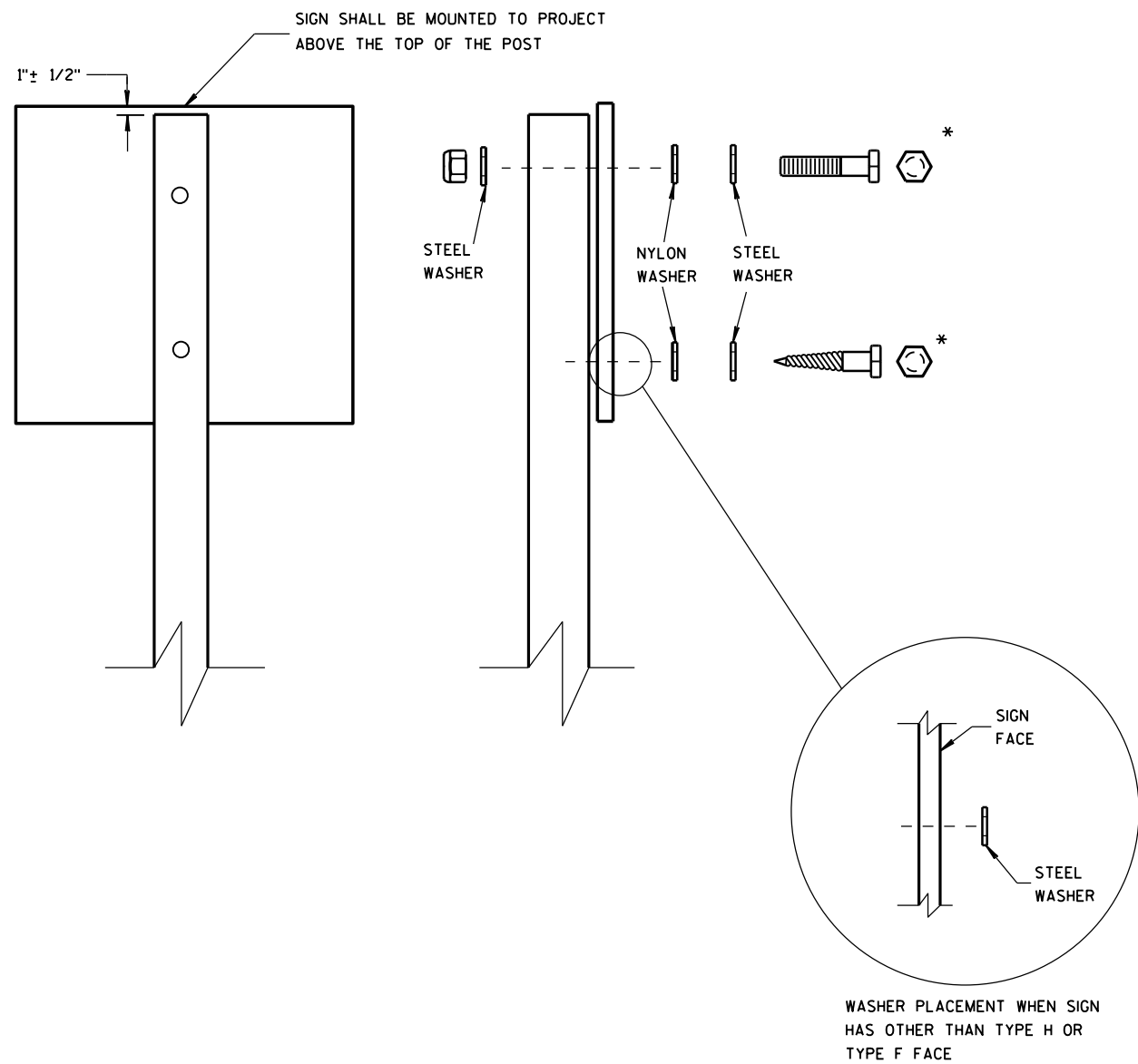
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
  - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

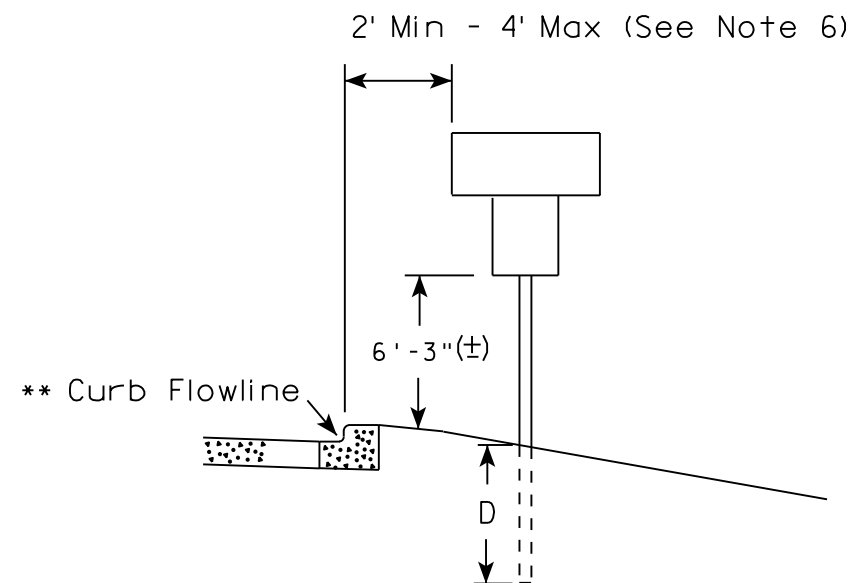
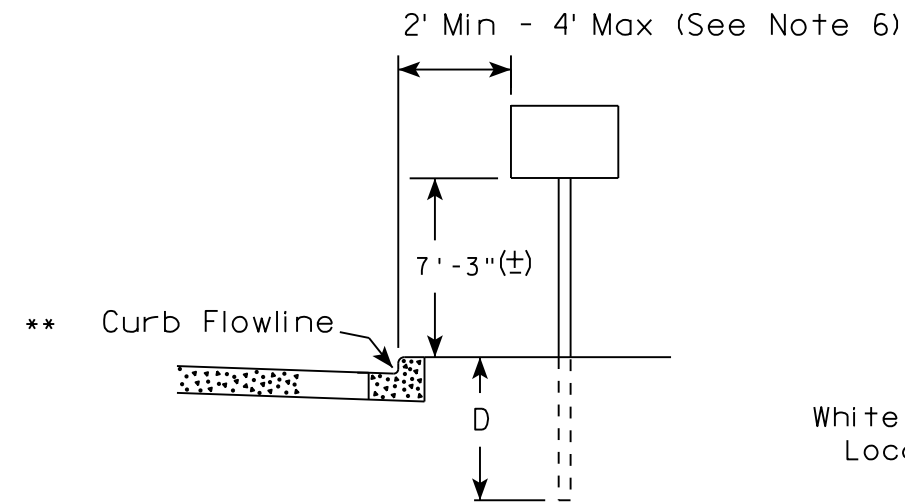
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
  - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

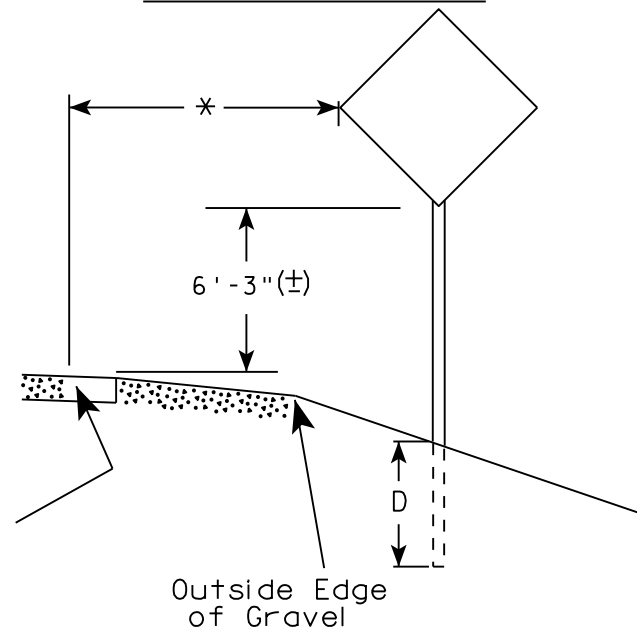


## URBAN AREA

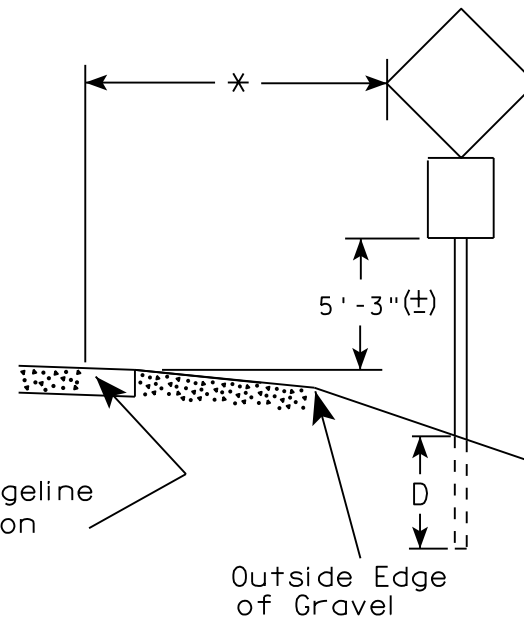


White Edgeline Location

## RURAL AREA (See Note 2)



White Edgeline Location



Outside Edge of Gravel

### POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

### GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

✱ 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Matthew R. Rauch*  
for State Traffic Engineer

DATE 8/21/17

PLATE NO. A4-3.21

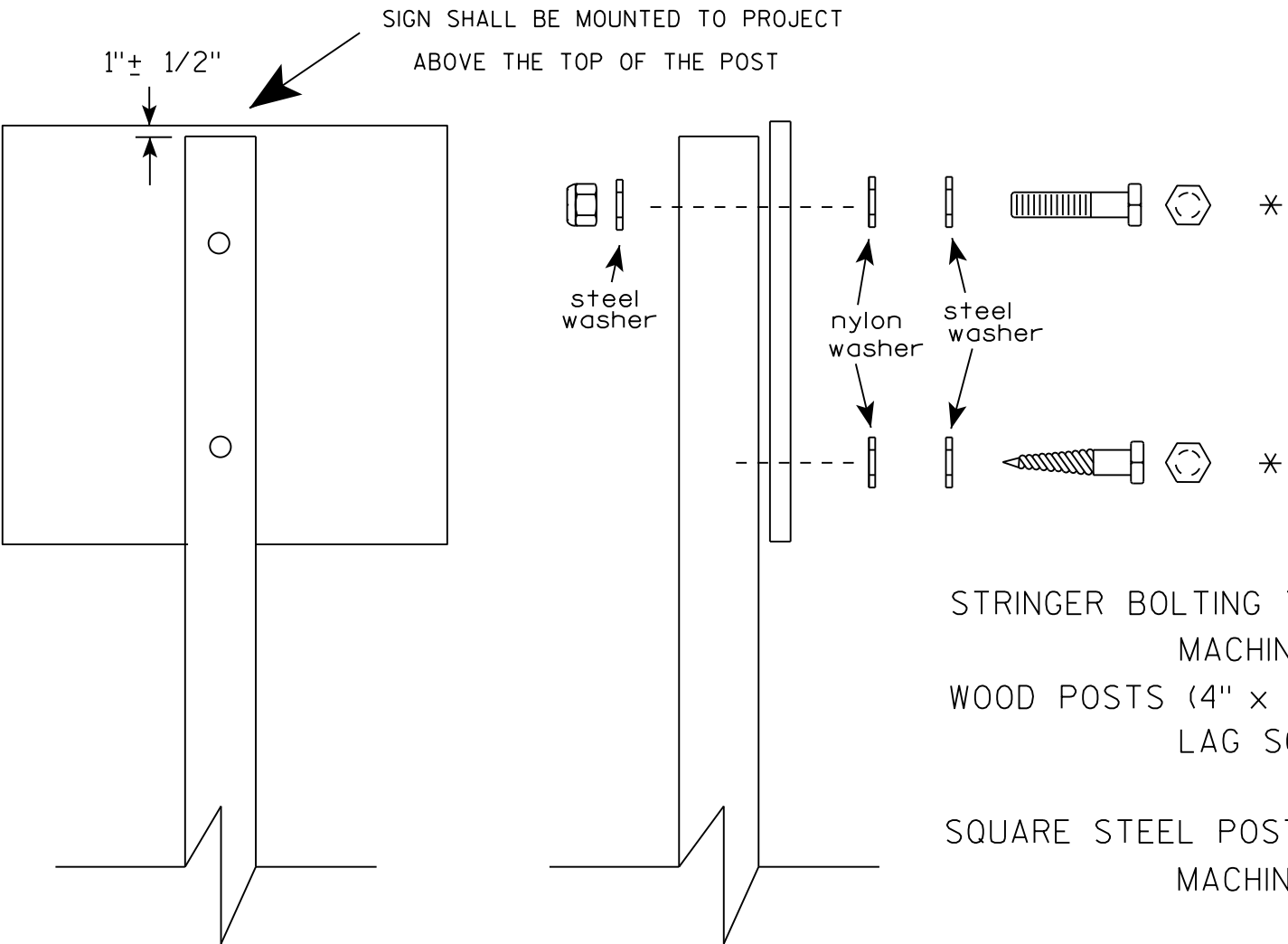
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

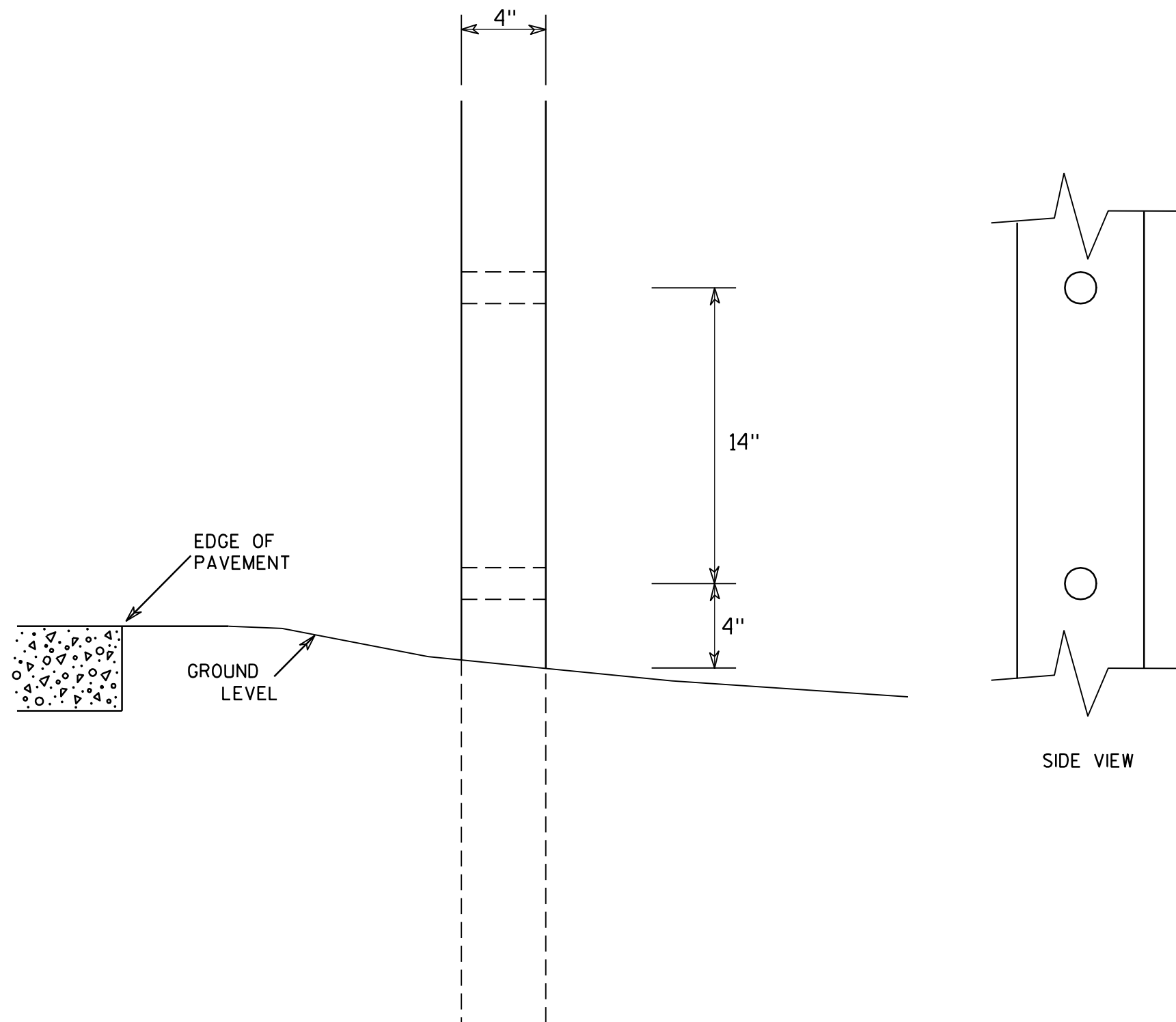
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

### 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

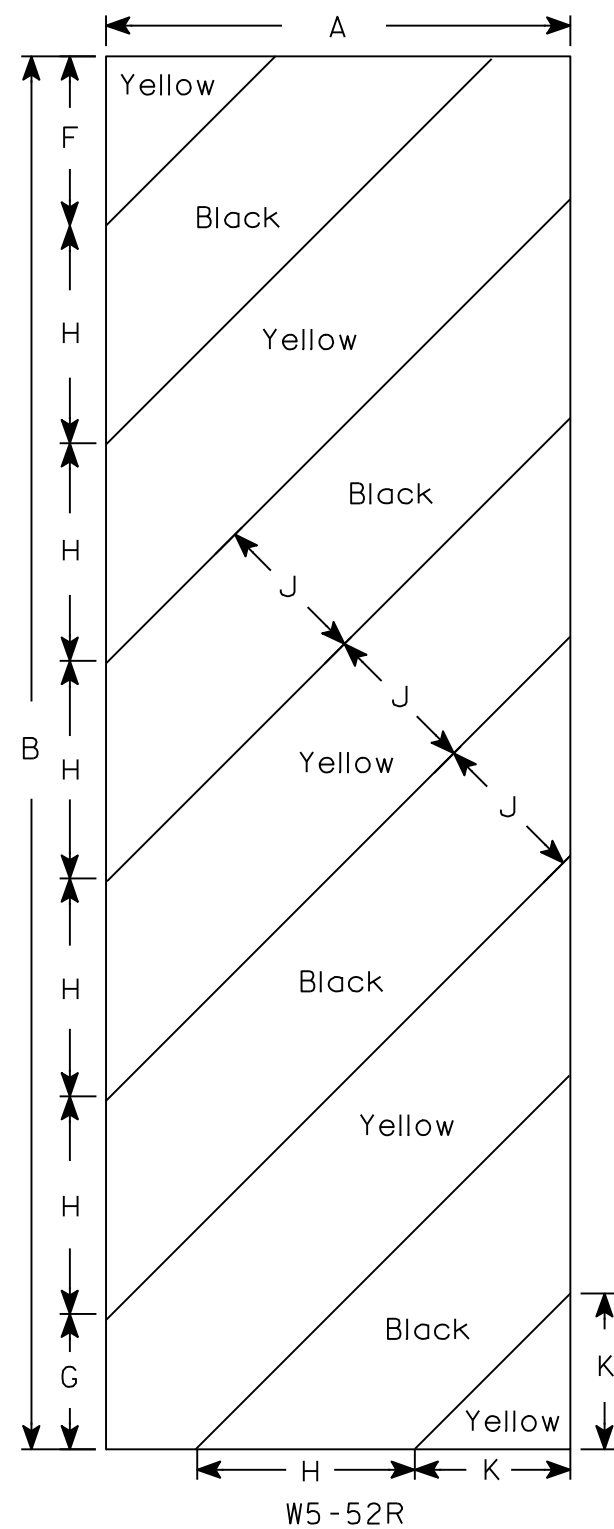
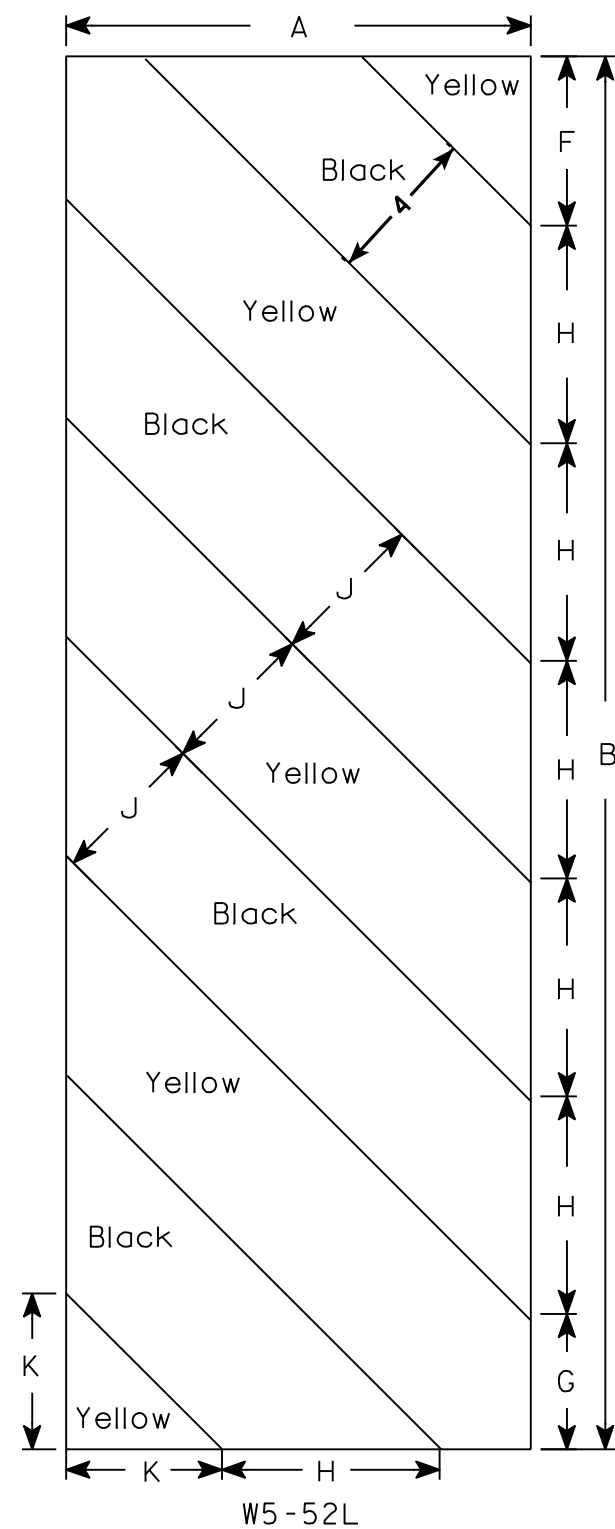
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

## DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

## LIVE LOAD:

DESIGN LOADING \_\_\_\_\_ HL-93  
INVENTORY RATING FACTOR \_\_\_\_\_ RF = 1.11  
OPERATING RATING FACTOR \_\_\_\_\_ RF = 1.11  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) \_\_\_\_\_ 250 KIPS

## MATERIAL PROPERTIES:

CONCRETE MASONRY \_\_\_\_\_  
SLAB \_\_\_\_\_  $f'_c = 4,000$  PSI  
ALL OTHER \_\_\_\_\_  $f'_c = 3,500$  PSI  
BAR STEEL REINFORCEMENT, GRADE 60 \_\_\_\_\_  $f_y = 60,000$  PSI

## HYDRAULIC DATA

## 100 YEAR FREQUENCY

$Q_{100}$  \_\_\_\_\_ 1,370 C.F.S.  
 $Q_{BRIDGE}$  \_\_\_\_\_ 1,370 C.F.S.  
VEL. \_\_\_\_\_ 6.77 F.P.S.  
 $HW_{100}$  \_\_\_\_\_ EL. 654.03  
WATERWAY AREA \_\_\_\_\_ 202.36 SQ. FT.  
DRAINAGE AREA \_\_\_\_\_ 60.7 SQ. MI.  
ROADWAY OVERTOPPING \_\_\_\_\_ N/A  
SCOUR CRITICAL CODE \_\_\_\_\_ 8

## 2 YEAR FREQUENCY

$Q_2$  TOTAL \_\_\_\_\_ 530 C.F.S.  
VEL. \_\_\_\_\_ 5.07 F.P.S.  
 $HW_2$  \_\_\_\_\_ EL. 651.60

## TRAFFIC DATA

AADT (2019) \_\_\_\_\_ <100  
AADT (2039) \_\_\_\_\_ <100  
DESIGN SPEED \_\_\_\_\_ 30 M.P.H.

## FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10x42 DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 160 TONS\* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

ESTIMATED LENGTH 30'-0" NORTH ABUTMENT  
ESTIMATED LENGTH 35'-0" SOUTH ABUTMENT

\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

## HORIZONTAL CURVE DATA

PI = 10+83.64  
Y = 138277.121  
X = 719049.731  
 $\Delta = 34^\circ 15' 45''$   
D = 10°51'05"  
T = 162.75'  
L = 315.74'  
R = 528.00'  
PC = 9+20.89  
Y = 138116.854  
X = 719078.050  
PT = 12+36.63  
Y = 138425.519  
X = 719116.554  
BK = N10°01'14.7"W  
AH = N24°14'30.3"E



## PLAN

SINGLE SPAN - CONCRETE FLAT SLAB

## ELEVATION

NORMAL TO LITTLE PESHTIGO RIVER (LOOKING UPSTREAM)

## LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. NORTH ABUTMENT
6. ABUTMENT DETAILS
7. SUPERSTRUCTURE
8. SUPERSTRUCTURE DETAILS
9. RAILING TUBULAR TYPE M

## BRIDGE OFFICE CONTACT

WILLIAM DREHER  
(608) 266-8489

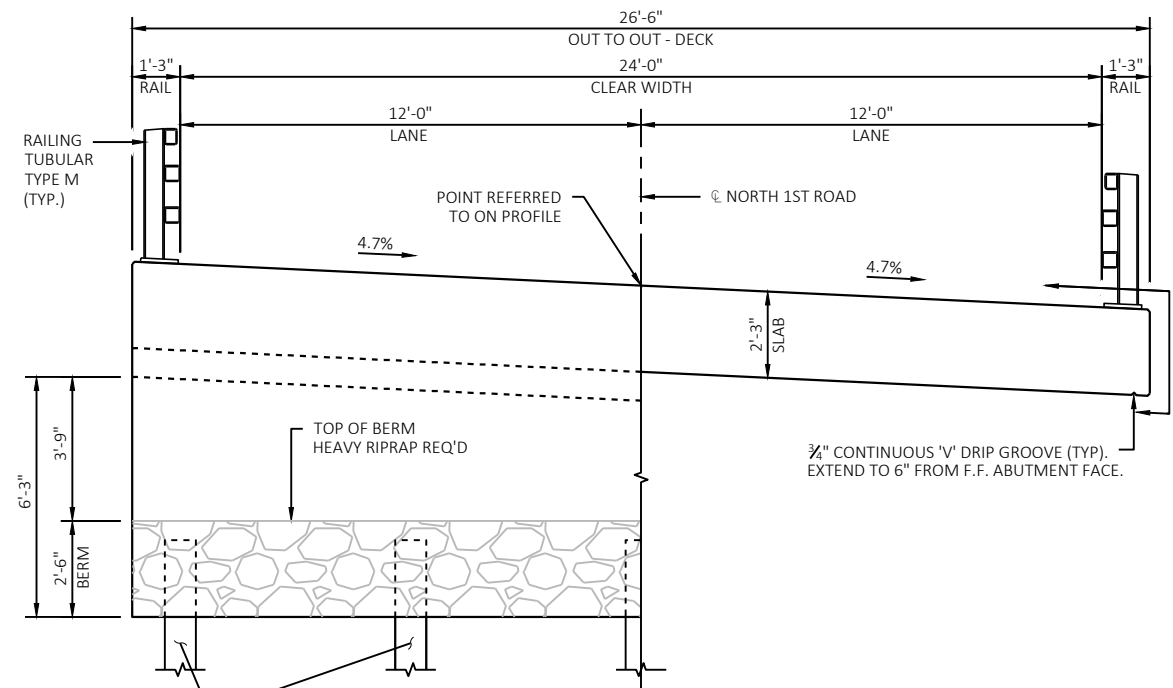
## CONSULTANT CONTACT

TROY L. PETERSON  
(715) 235-9081

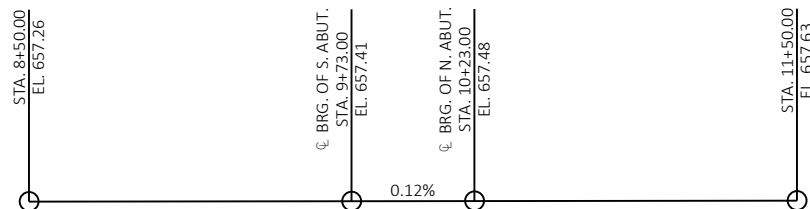
## BENCHMARKS

NO	STA.	DESCRIPTION	ELEV.
1	7+54*	MAG ON POWER POLE, 19' LT.	656.68
2	10+05*	CHISELED SQUARE IN CONCRETE DECK, 14' RT.	658.21
3	10+83*	MAG ON POWER POLE, 24 RT.	657.25
4	12+19*	BLACK CROSS ON CMP, 17' LT.	657.89

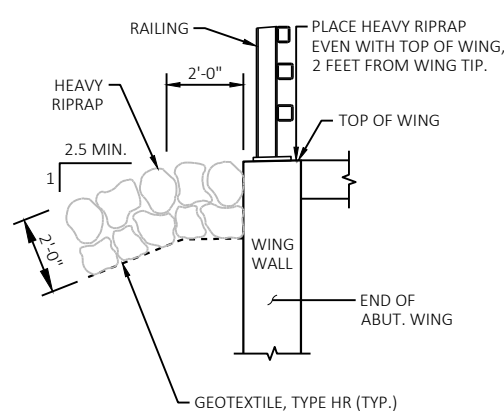
NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
<b>Cedar</b> corporation www.cedarcorp.com 800-472-7372			
ACCEPTED	William C. Dreher CHIEF STRUCTURES DESIGN ENGINEER		08/27/19 DATE
STRUCTURE B-38-149			
NORTH 1ST ROAD OVER LITTLE PESHTIGO RIVER			
COUNTY	MARINETTE	TOWN/VILLAGE	POUND
DESIGN SPEC	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		
DESIGNED BY	DWM	DESIGN CK'D.	GMW
DRAWN BY	NJT	PLANS CK'D.	TLP
GENERAL PLAN			SHEET 1 OF 9



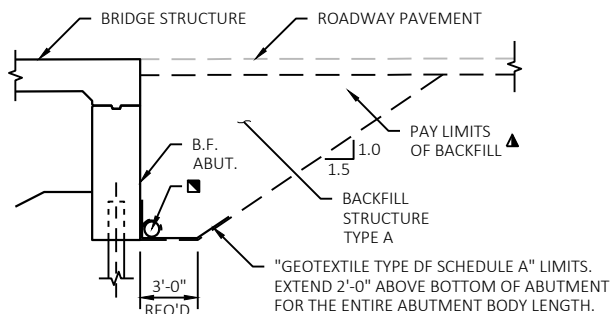
### CROSS SECTION THRU STRUCTURE



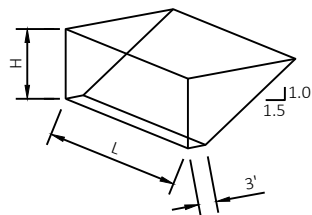
### PROPOSED GRADE ON NORTH 1ST ROAD



### TYPICAL FILL SECTION AT WING TIPS

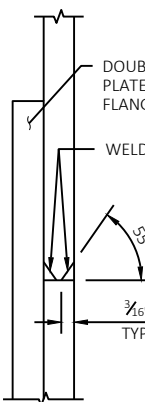


## STRUCTURE BACKFILL & LIMITS

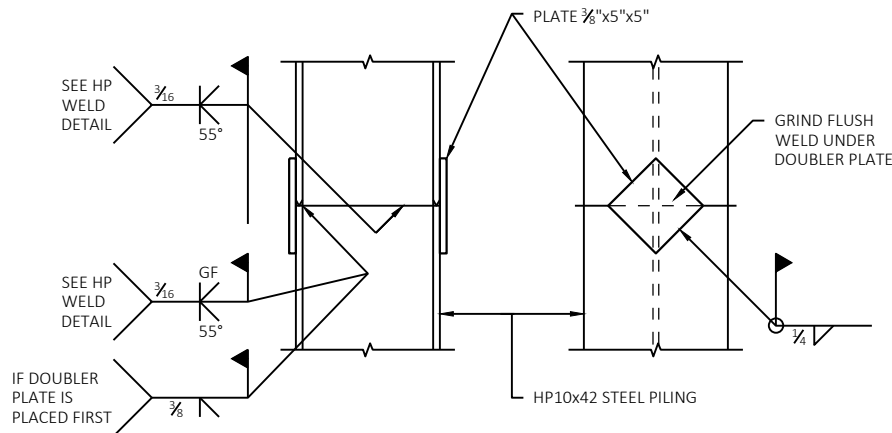


ABUTMENT BACKFILL DIAGRAM  
FOR WINGS PARALLEL TO ROADWAY

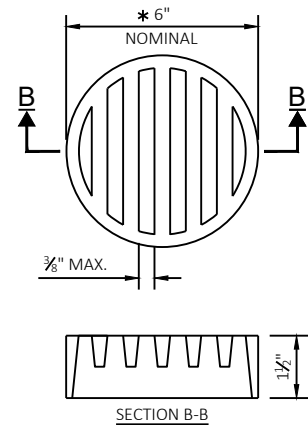
L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)  
H = AVERAGE ABUTMENT FILL HEIGHT (FT)  
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS & 1.00 FOR TON BID ITEMS)  
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$   
 $V_{CY} = V_{CF}(EF)/27$   
 $V_{TON} = V_{CY} \frac{(2.0)}{(2.0)}$



**HP WELD DETAIL**  
FLANGE SHOWN, WEB SIMILAR



## PILE SPLICE DETAILS

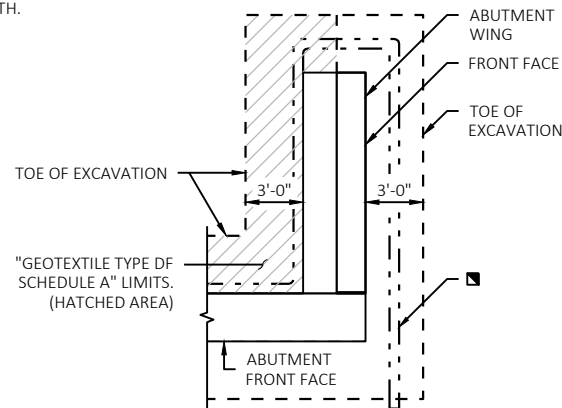


## RODENT SHIELD DETAIL

\* DIMENSION IS APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

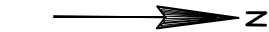
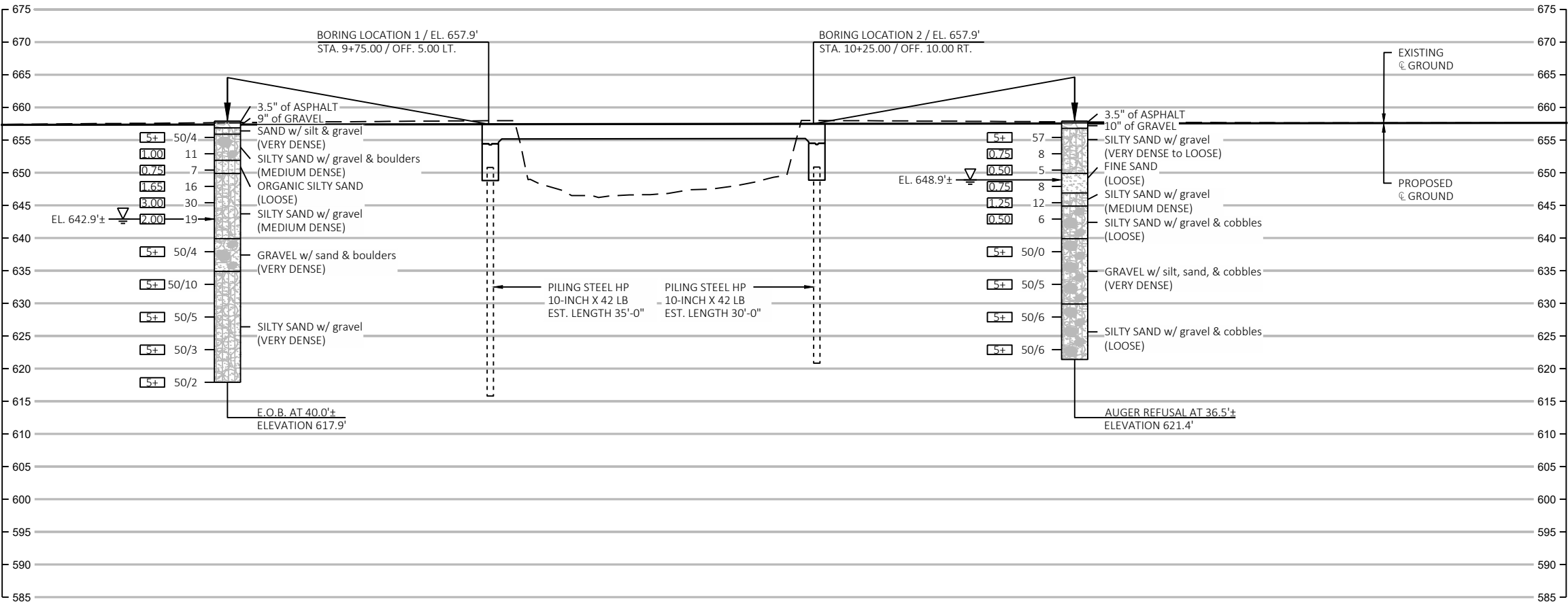
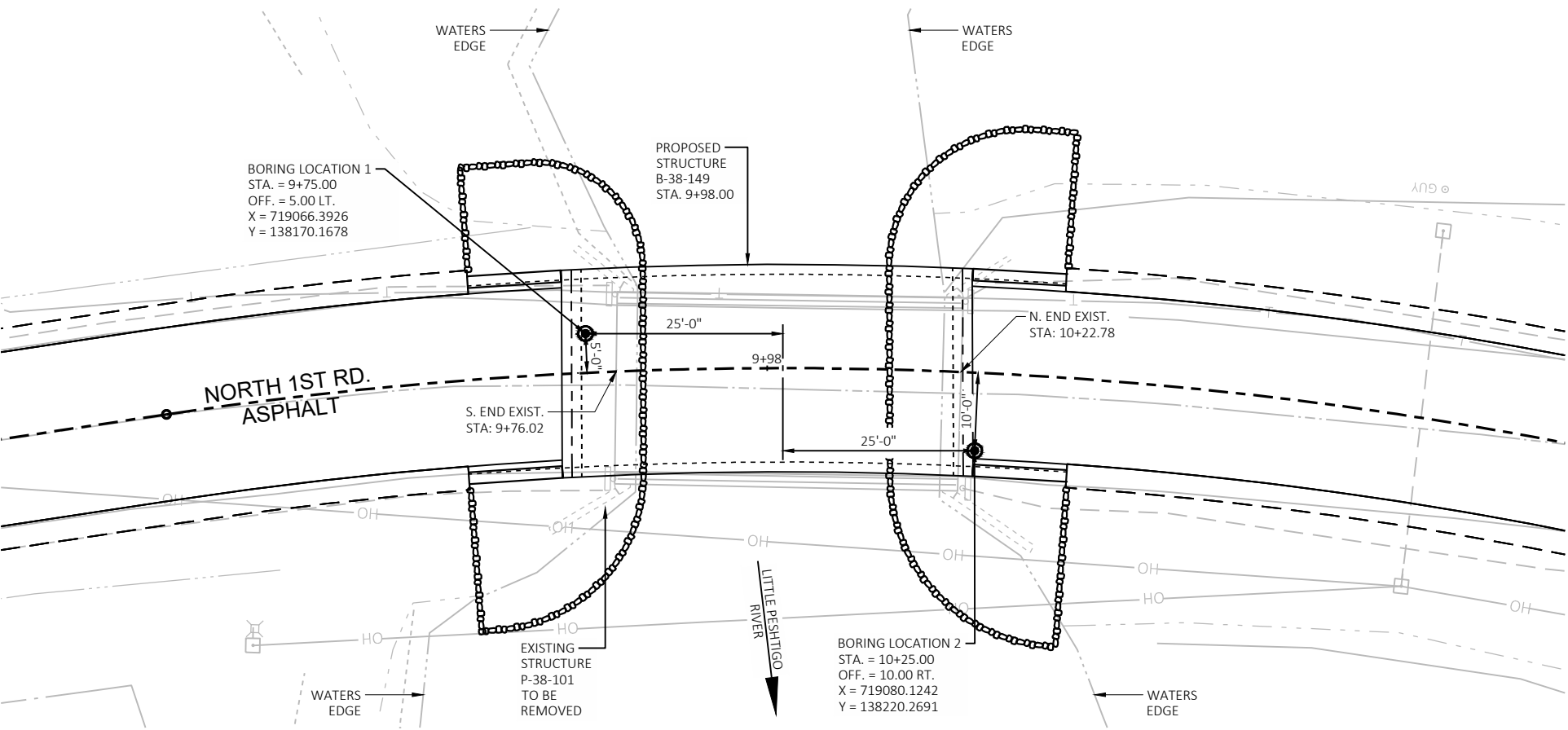
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



### ABUTMENT PLAN WITH WING

TOTAL ESTIMATED QUANTITIES						
ITEM NUMBER	BID ITEMS	UNIT	SOUTH ABUT.	NORTH ABUT.	SUPER.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA 10+00	LS	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-38-149	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	130	130	-	260
502.0100	CONCRETE MASONRY BRIDGES	CY	34.4	34.4	120.2	189.0
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	190	190
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1680	1680	-	3360
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1770	1770	20850	24390
513.4061	RAILING TUBULAR TYPE M	LF	-	-	-	158
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	-	16
550.0500	PILE POINTS	EACH	5	5	-	10
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	175	150	-	325
606.0300	RIPRAP HEAVY	CY	55	60	-	115
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	85	85	-	170
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	25	25	-	50
645.0120	GEOTEXTILE TYPE HR	SY	110	120	-	230
SPV.0090.01	FLASHING STAINLESS STEEL	LF	-	-	105	105
	NON-BID ITEMS					
	FILLER	SIZE	-	-	-	½" X ¾"

STATE PROJECT NUMBER			
9246-08-71			
<h2 style="margin: 0;">GENERAL NOTES</h2> <p>DRAWINGS SHALL NOT BE SCALED.</p> <p>ALL STATIONS AND ALL ELEVATIONS ARE IN FEET.</p> <p>BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.</p> <p>ALL REINFORCING BARS ARE ENGLISH. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.</p> <p>JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.</p> <p>THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE 'HR' TO THE EXTENT SHOWN ON SHEETS 1 AND 2 AND IN THE ABUTMENT DETAILS.</p> <p>THE EXISTING STRUCTURE (P-38-101) IS A 43.8' LONG BY 21.5' CLEAR WIDTH SINGLE SPAN CONCRETE DECK GIRDER BRIDGE.</p> <p><b>** PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP AND EDGES OF THE SLAB AND TO THE OUTSIDE 1'-0" OF THE UNDERSIDE OF THE SLAB.</b></p> <p>THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-38-149" SHALL BE THE EXISTING GRADE LINE.</p> <p>AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE IN PLACE BEFORE ABUTMENT CONSTRUCTION AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE.</p> <p>AT ABUTMENTS, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.</p> <p>SLAB FALSE WORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.</p> <p><b>▲ BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.</b></p> <p><b>■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.</b></p>			
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
CROSS SECTION & QUANTITIES		SHEET 2 OF 9	



SUBSURFACE NOTES

THE SUBSURFACE INFORMATION PRESENTED HEREIN IS AN ABBREVIATED VERSION OF THE INFORMATION PRESENTED IN THE GEOTECHNICAL ENGINEERING REPORT. REVIEW THE APPROPRIATE GEOTECHNICAL REPORT AND SOIL BORING LOGS FOR ADDITIONAL SUBSURFACE INFORMATION.

BORINGS & REPORT COMPLETED BY:

ECS MIDWEST, LLC.  
1060 BREEZEWOOD LANE  
SUITE 102  
NEENAH, WI 54956  
(920) 886-1406

BORINGS PERFORMED ON:  
01/30/2018 - B1 & B2

STATE PROJECT NUMBER

9246-08-71

MATERIAL SYMBOLS

ASPHALT

CONCRETE

SAND

BOULDERS OR COBBLES

SHALE

TOPSOIL

FILL

CLAY

LIMESTONE

SANDSTONE

PEAT

GRAVEL

SILT

BEDROCK (UNKNOWN)

IGNEOUS/META

LEGEND OF BORING

BORING #/EL. STA./OFFSET

ST (1) (2) 0.25 17

F-C COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29' REC=80%, RQD=72%

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING

▼ END OF DRILLING

▼ AFTER DRILLING

ABBREVIATIONS

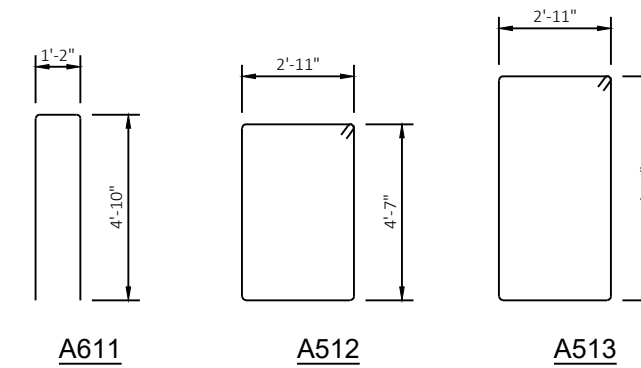
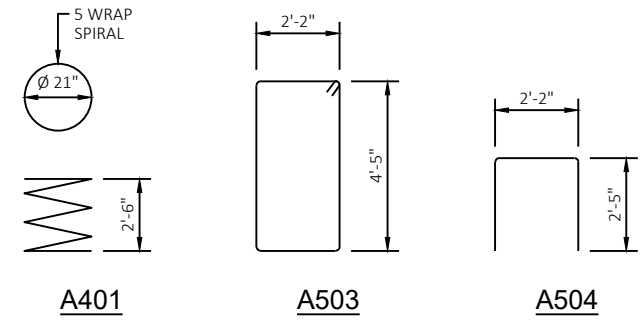
F-Fine M-Medium C-Coarse st-shelby tube

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
SUBSURFACE EXPLORATION		SHEET 3 OF 9	

SCALE = 1:1



BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A401		5	28'-0"	X		BODY - ONE PER PILE
A402		10	2'-3"			BODY - TWO PER PILE
A503		33	13'-9"	X		BODY - STIRRUPS
A504		20	6'-9"	X		BODY - VERTICAL TOP
A405		3	19'-0"			BODY - HORIZONTAL
A806		7	26'-2"			BODY - HORIZONTAL B.F.
A607		11	26'-2"			BODY - HORIZONTAL F.F.
A508	X	25	2'-0"			BODY - VERTICAL DOWELS
A609	X	4	11'-8"			WING 1 & 2 - HORIZONTAL TOP
A410	X	12	11'-8"			WING 1 & 2 - HORIZONTAL
A611	X	34	10'-6"	X		WING 1 & 2 - VERTICAL TOP
A512	X	13	15'-7"	X		WING 1 - VERTICAL BASE
A513	X	13	18'-1"	X		WING 2 - VERTICAL BASE
A514	X	6	13'-7"			WING 1 - BASE HORIZONTAL F.F.
A515	X	7	13'-7"			WING 2 - BASE HORIZONTAL F.F.
A616	X	9	13'-11"			WING 1 - BASE HORIZ. B.F. & TOP
A617	X	9	13'-11"			WING 2 - BASE HORIZ. B.F. & TOP

### LEGEND

-  INDICATES WING NUMBER
- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W.). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A02 KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
- A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- A04 SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A05 STEEL PILING HP 10 X 42 WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. FORMULA ESTIMATED LENGTH 35'-0".
- A06 PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
SOUTH ABUTMENT		SHEET 4 OF 9	

SCALE = 1:1



1680# UNCOATED 1770# COATED

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

 INDICATES WING NUMBER

A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.

A02 KEED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.

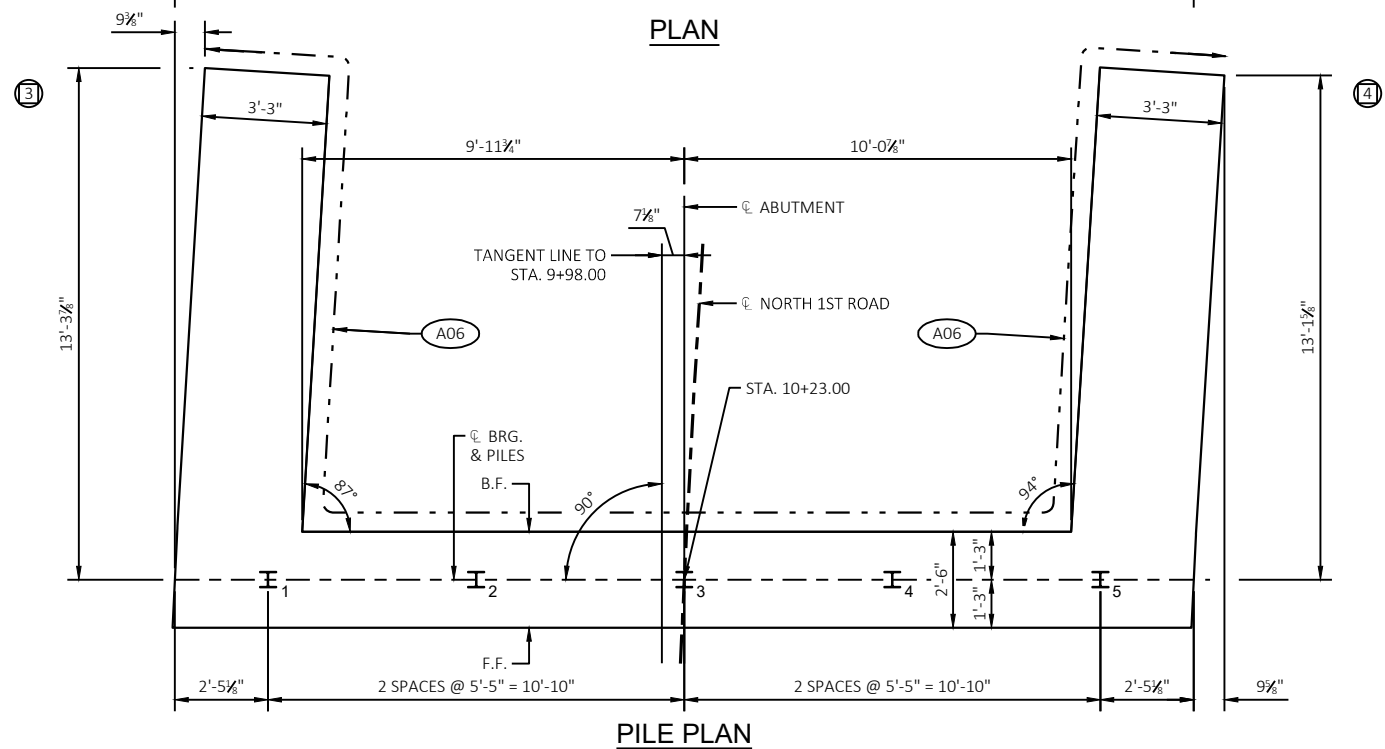
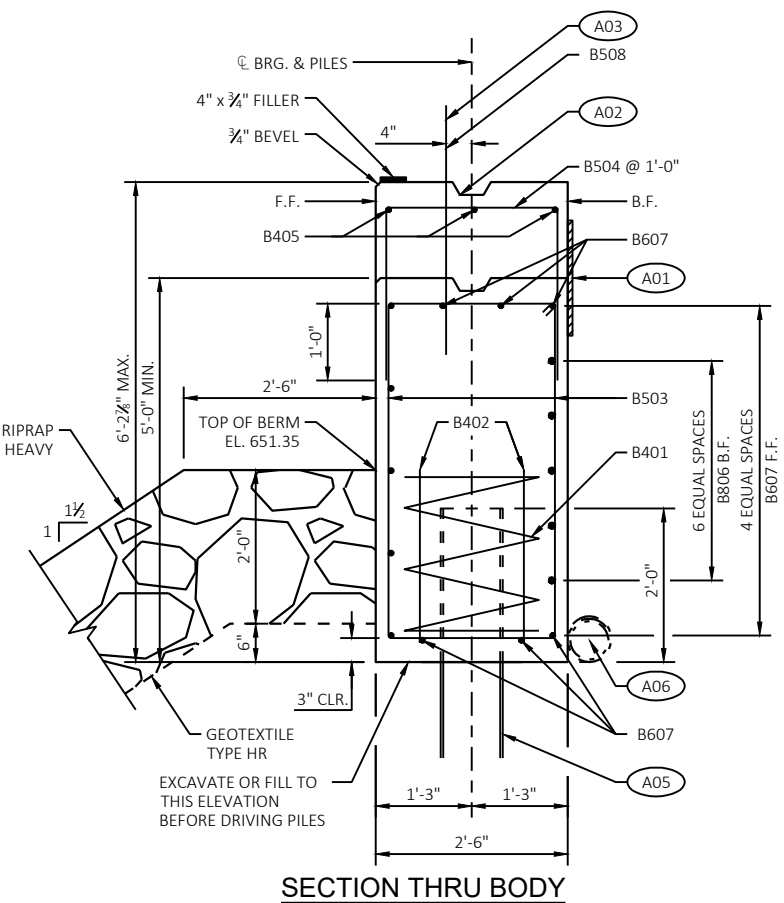
A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.

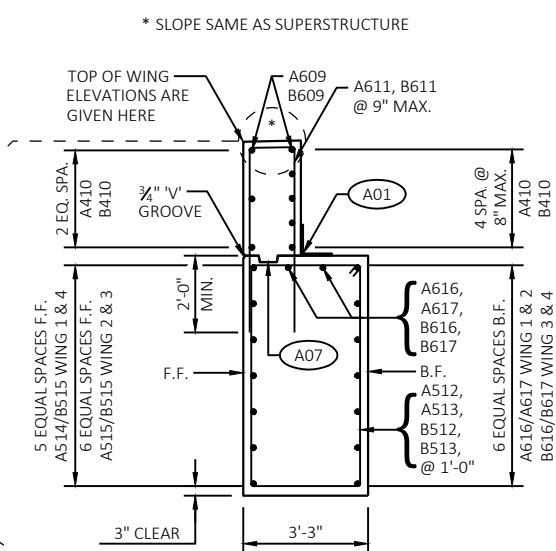
A04 SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

A05 STEEL PILING HP 10 X 42 WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. FORMULA ESTIMATED LENGTH 30'-0".

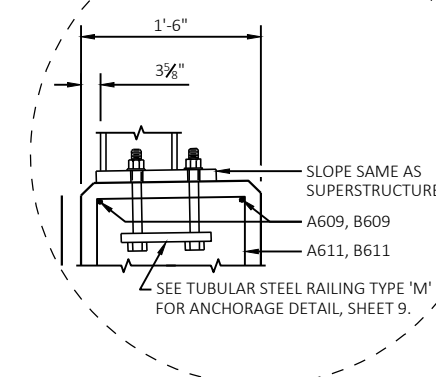
A06 PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
NORTH ABUTMENT		SHEET 5 OF 9	





TYPICAL SECTION THRU WING







\*SPACE A611 & B611 BARS TO MISS  
ANCHORS FOR RAIL POSTS

SECTION AT TOP OF WING

NOTE: B.F. = BACK FACE  
F.F. = FRONT FACE

### LEGEND

- |   |  |
|---|--|
|  | INDICATES WING NUMBER  |
|  | 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.   |
|  | SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE. |
|  | OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2 X 6. (18" R.M.W. AT B.F. AND 3/4" V. GROOVE AT F.F. OF WING WALL IF JOINT IS USED).  |

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
ABUTMENT DETAILS		SHEET 6 OF 9	

## BILL OF BARS

20850#COATED

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	54	4'-6"	X		AT END OF DECK
S502	X	54	4'-1"	X		AT END OF DECK
S503	X	60	26'-2"			SLAB, TOP, TRANSVERSE
S504	X	81	26'-2"			SLAB, BOTTOM, TRANSVERSE
S505	X	48	27'-7"			SLAB, TOP, LONGITUDINAL
S1106	X	56	46'-7"	X		SLAB, BOTTOM, LONGITUDINAL
S607	X	56	6'-0"			AT RAIL POSTS
S608	X	16	5'-0"	X		AT END RAIL POSTS
S609	X	36	12'-0"	X		AT RAIL POSTS

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

## GENERAL NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS TO BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE  $\phi$  OF SUBSTRUCTURE UNITS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS(+).

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTIONS ONLY EQUAL APPROXIMATELY 1/3 OF CAMBER VALUES SHOWN.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATION AT THE  $\phi$  OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER, TAKE ELEVATIONS ALONG GUTTER LINES, AND CROWN OR  $\phi$ .

## DECK FLASHING NOTES

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK AND  $\frac{3}{16}$ " CONCRETE SCREWS.

FLASHING SHALL BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

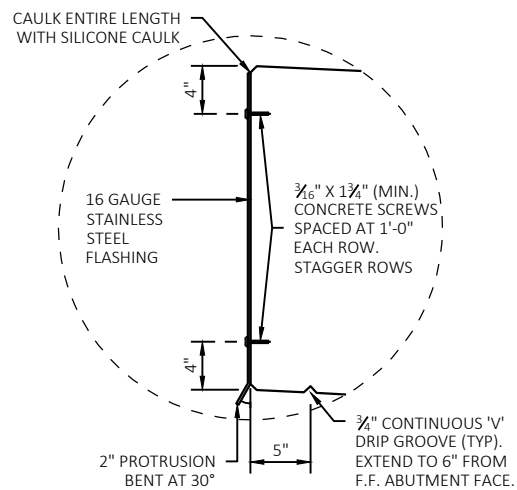
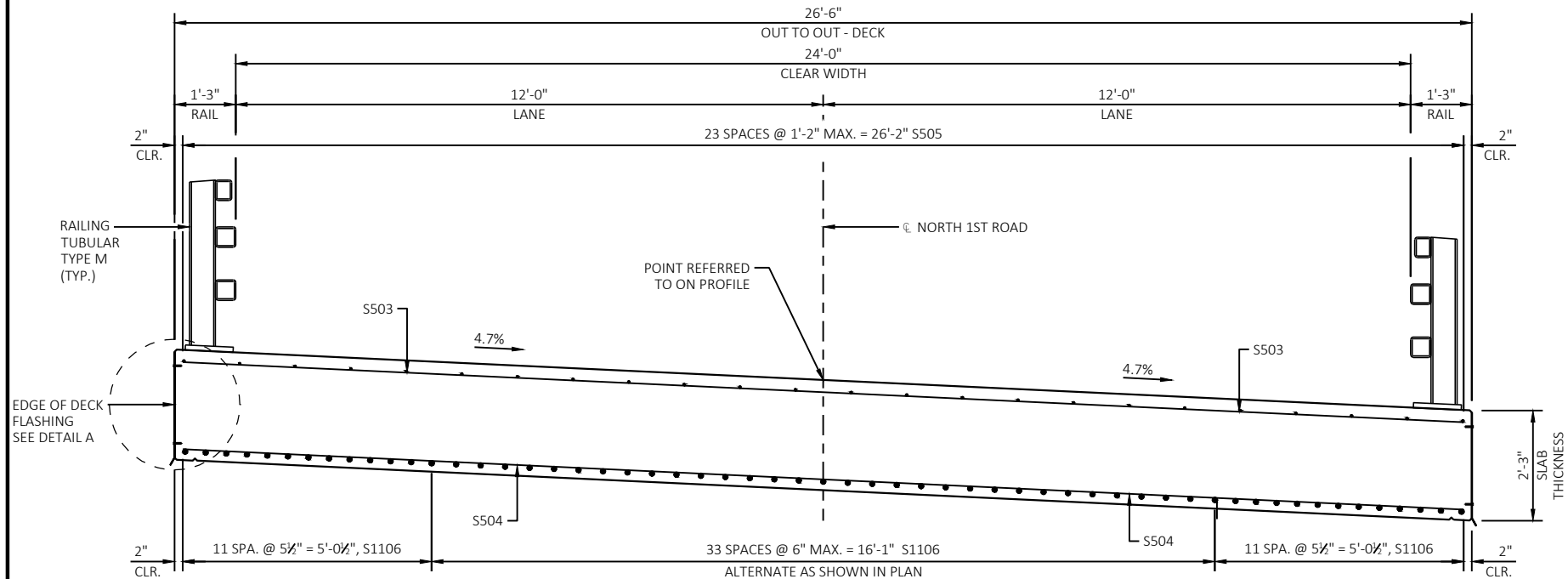
EXTEND FLASHING TO BACK FACE OF ABUTMENT DIAPHRAGM.

TOP OF FLASHING TO BEING APPROXIMATELY 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

## LEGEND

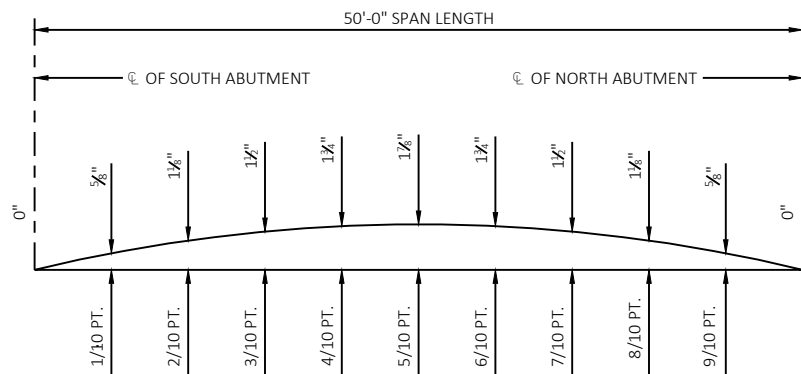
A01	18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
A02	KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
A03	BARs MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
SUPERSTRUCTURE			SHEET 7 OF 9

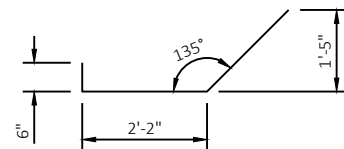


## DETAIL A

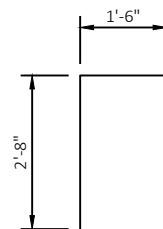
RAILING NOT SHOWN FOR CLARITY



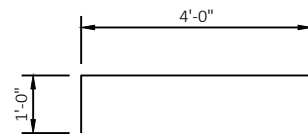
## CAMBER DIAGRAM



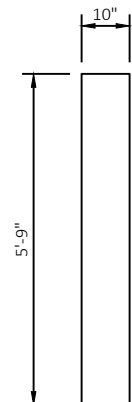
## S501



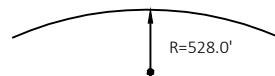
## S502



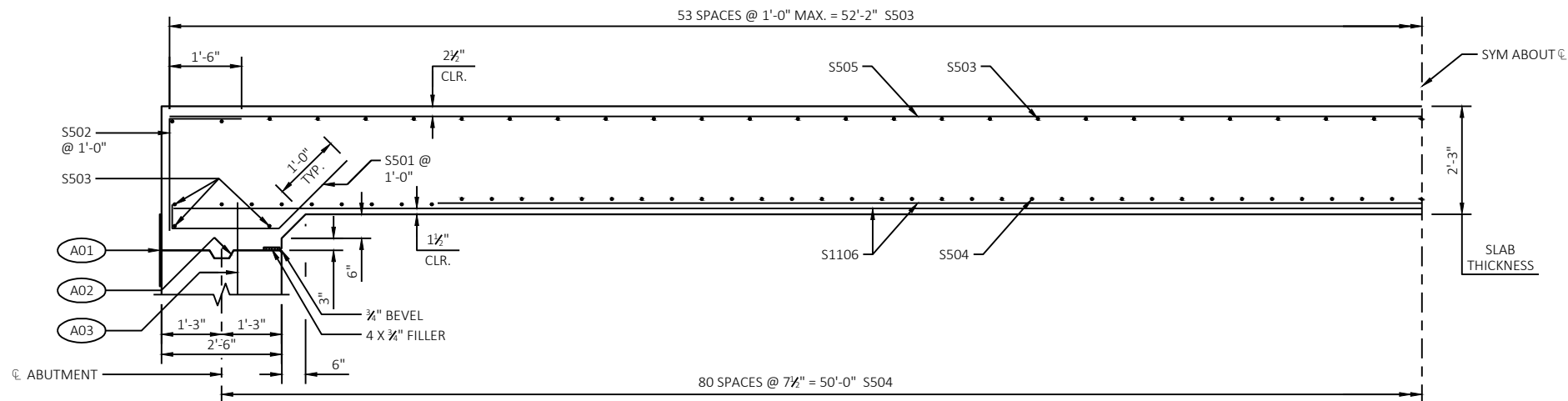
## S608



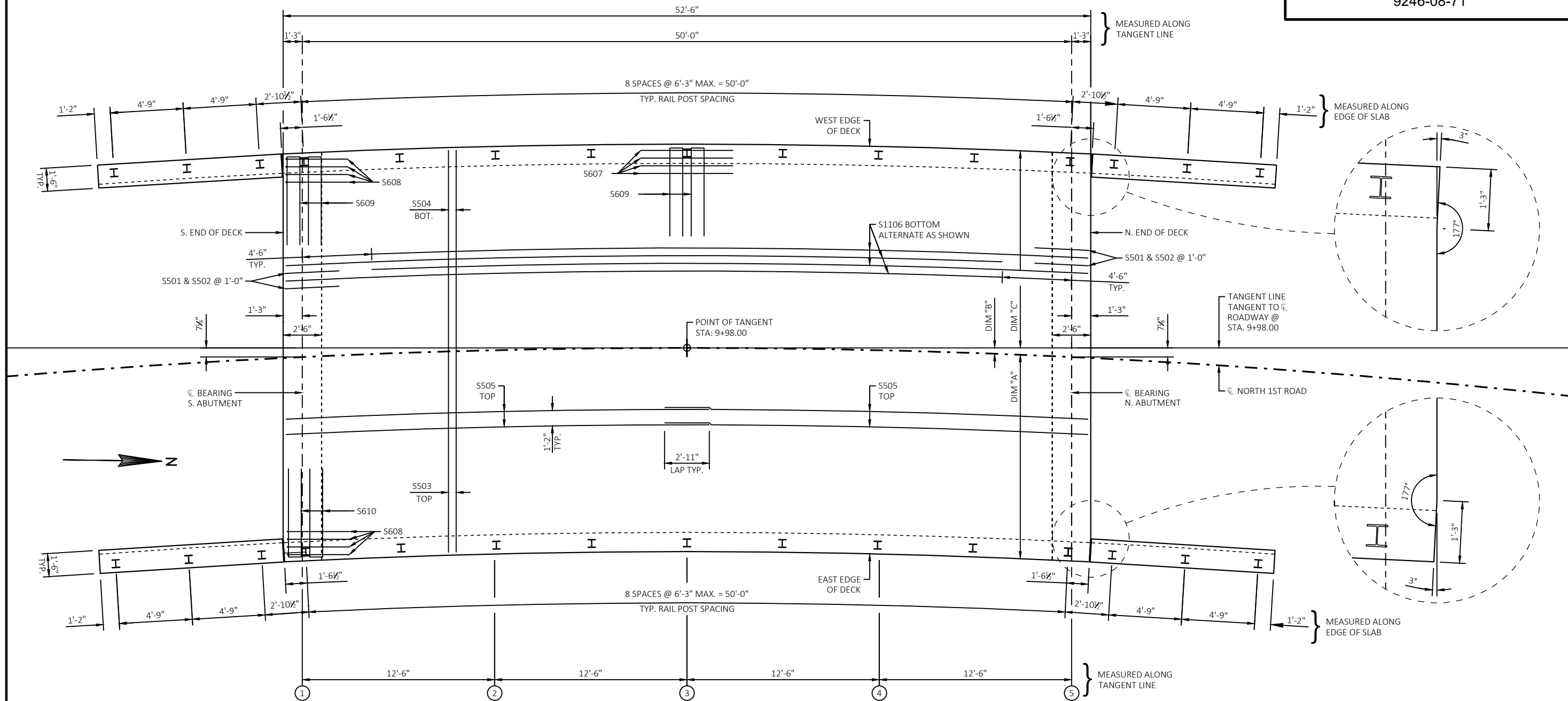
## S609



## S1106



## PART LONGITUDINAL SECTION



PLAN

TABLE OF DIMENSIONS

LOCATION	①	②	③	④	⑤
DIM. "A"	12'-8½"	13'-1¼"	13'-3"	13'-1¼"	12'-8½"
DIM. "B"	7½"	1¾"	0"	1¾"	7½"
DIM. "C"	13'-3½"	13'-3"	13'-3"	13'-3"	13'-3½"

TOP OF DECK ELEVATIONS

LOCATION	SOUTH ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	NORTH ABUT.
WEST EDGE OF DECK	658.03	658.04	658.05	658.05	658.05	658.06	658.06	658.07	658.08	658.08	658.09
☐ OF BRIDGE DECK	657.41	657.41	657.42	657.43	657.43	657.44	657.44	657.45	657.46	657.46	657.47
EAST EDGE OF DECK	656.79	656.80	656.81	656.81	656.81	656.82	656.82	656.83	656.84	656.84	656.85

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP. TENTH POINTS MEASURED ALONG TANGENT LINE.

## LEGEND

- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A02 KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
- A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
SUPERSTRUCTURE DETAILS		SHEET 8 OF 9	

## LEGEND

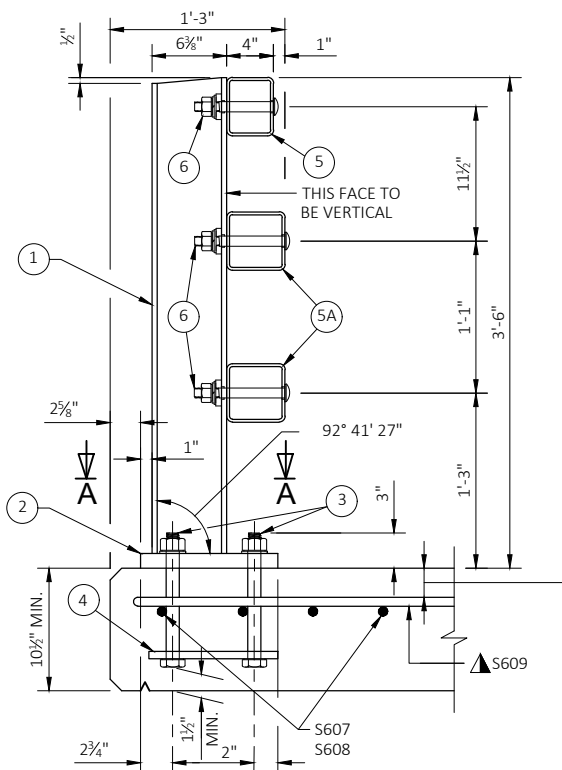
- W6 x 25 WITH  $1\frac{1}{2}$ " x  $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE  $1\frac{1}{2}$ " x  $11\frac{3}{4}$ " x  $1'-8"$  WITH  $1\frac{1}{16}$ " x  $1\frac{1}{16}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 -  $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" & PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE  $1'-9"$  LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS  $> 16"$  USE  $1'-3"$  LONG. USE  $10\frac{3}{4}"$  LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- $\frac{5}{8}$ " x  $11'-8"$  ANCHOR PLATE (GALVANIZED) WITH  $1\frac{1}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT,  $\frac{3}{16}$ " x  $1\frac{1}{2}$ " x  $1\frac{1}{2}$ " WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- $\frac{1}{2}$ " THICK BACK-UP PLATE WITH 2 -  $\frac{7}{8}$ " x  $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM  $\frac{1}{2}$ " PLATE. PROVIDE "SLIDING FIT".
- $\frac{3}{8}$ " x  $3\frac{3}{8}$ " x 2' - 4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- $\frac{3}{8}$ " x  $2\frac{3}{8}$ " x 2' - 4" PLATE USED IN NO. 5,  $\frac{3}{8}$ " x  $3\frac{3}{8}$ " x 2' - 4" PLATE USED IN NO. 5A. 2 PER RAIL.
- $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE  $\frac{1}{2}$ " x  $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND  $\frac{1}{16}$ " x  $2\frac{1}{4}$ " MIN. LONGITUDINAL SLOTTED HOLES AT EXPOSED JOINTS IN PLATE NO. 10A.
- $\frac{7}{8}$ " DIA. x  $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D.)
- $\frac{3}{8}$ " x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" DIA. HOLES IN TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

## GENERAL NOTES

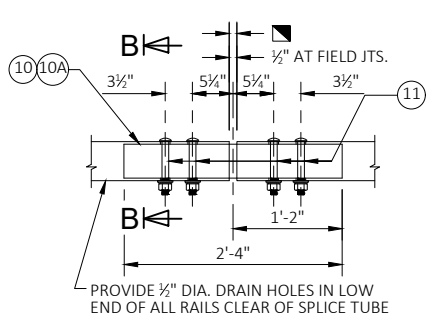
- BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-38-149" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 ksi. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL  $\frac{1}{8}$  TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

▲ TIE TO TOP MAT OF STEEL.

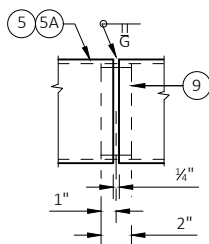
\* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

■ RDWY. OPENING OR  $2\frac{1}{2}"$  MIN. FOR STRIP SEAL EXP. JOINT &  $\frac{1}{2}"$  OPENING FOR A1 ABUTMENT.

SECTION THRU RAILING ON DECK

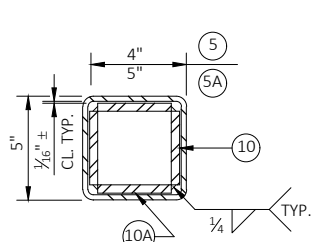


FIELD ERECTION JOINT DETAIL

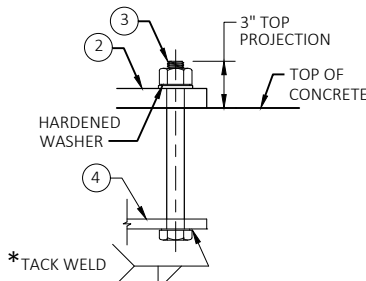


SHOP RAIL SPLICE DETAIL

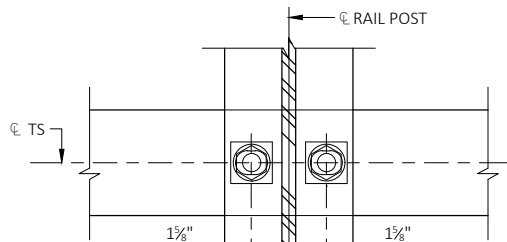
LOCATION MUST BE SHOWN ON SHOP DRAWINGS



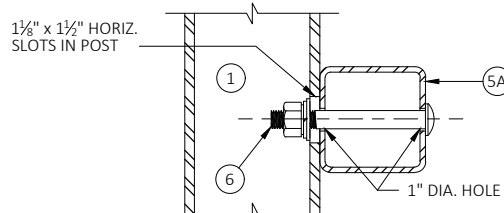
SECTION B-B



ANCHOR BOLTS

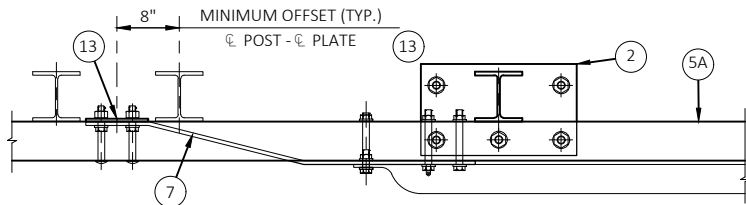


SECTION THRU POST WEB



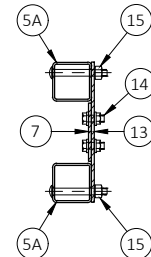
SECTION THRU RAIL

TYPICAL RAIL TO POST CONNECTIONS

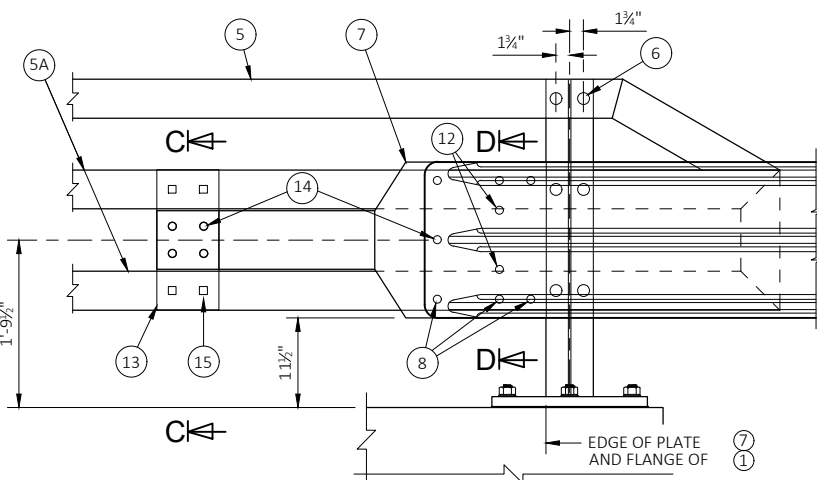


TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT

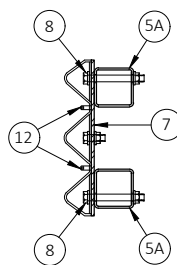


SECTION C-C

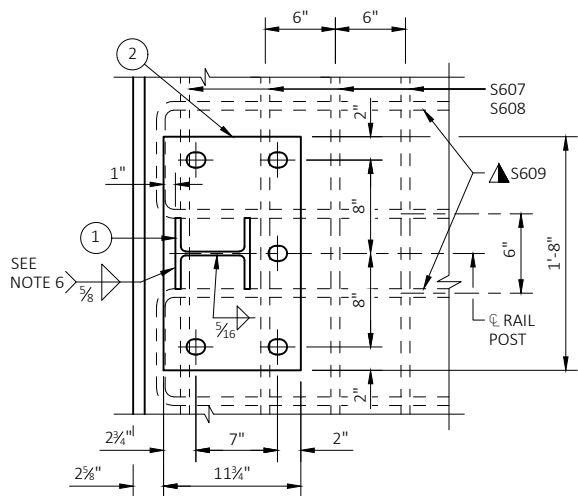


DETAIL AT END POST

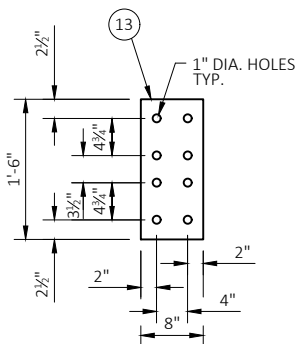
THRIE BEAM RAIL ATTACHMENT



SECTION D-D

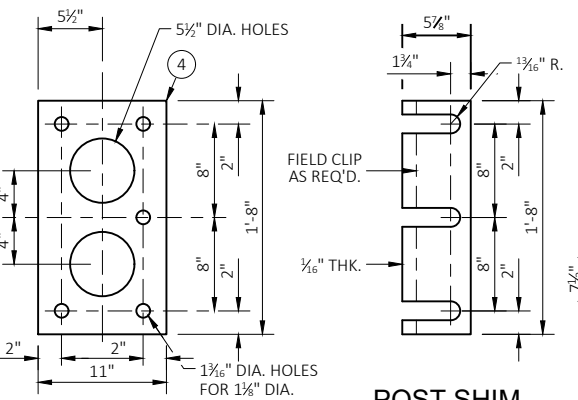


SECTION A-A



ANCHOR PLATE

AT BEAM GUARD ATTACHMENT

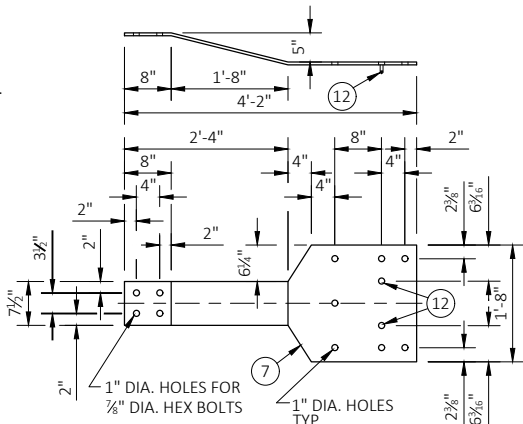


ANCHOR PLATE

AT RAIL TO DECK CONNECTION

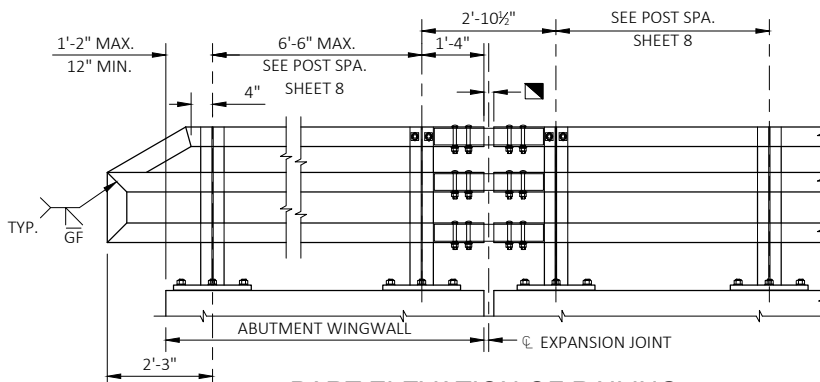
POST SHIM

DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



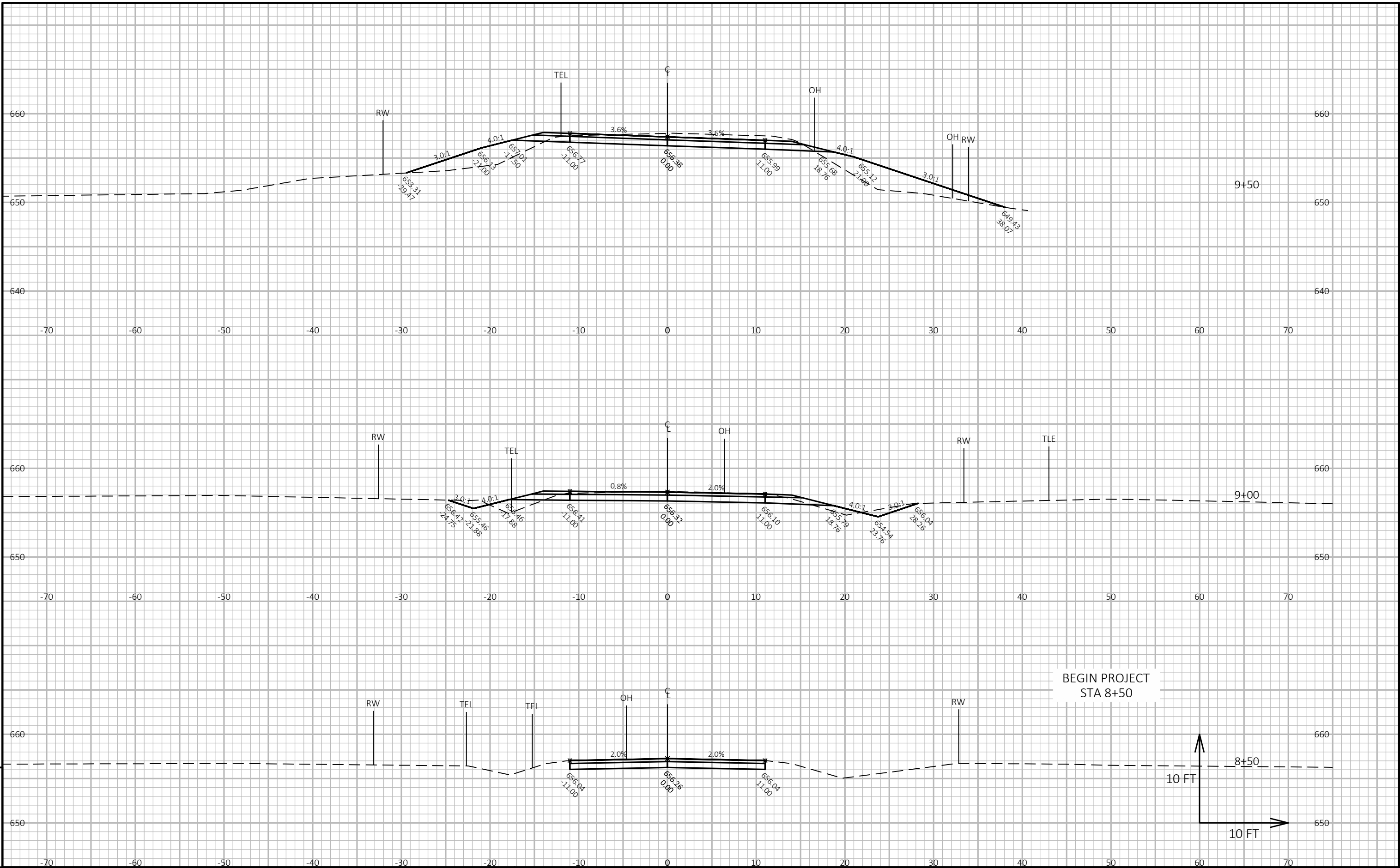
PART ELEVATION OF RAILING

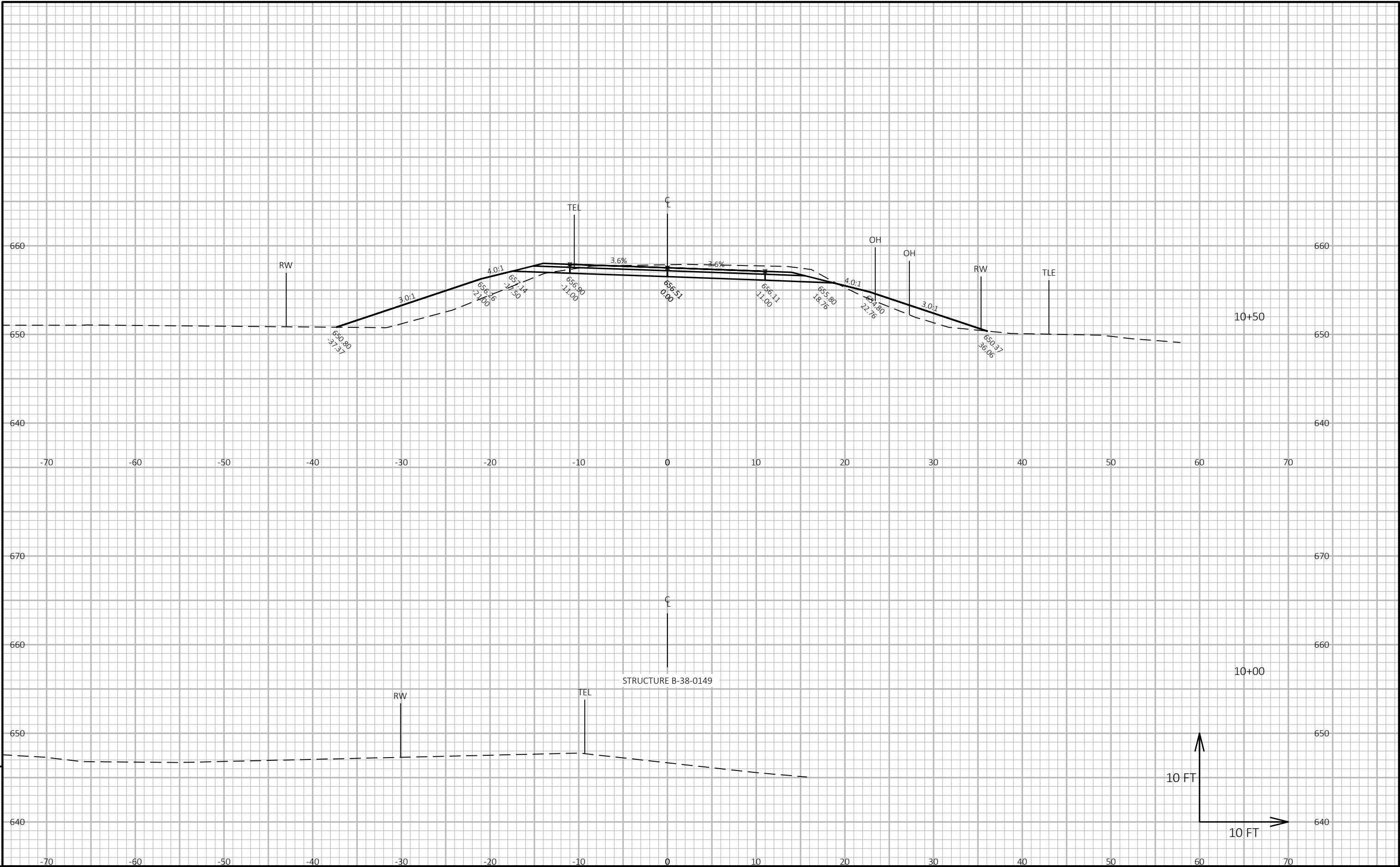
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-149			
DRAWN BY		NJT	PLANS CK'D. TLP
TUBULAR STEEL RAILING TYPE 'M'		SHEET 9 OF 9	

NORTH 1ST ROAD - INCREMENTAL VOLUME

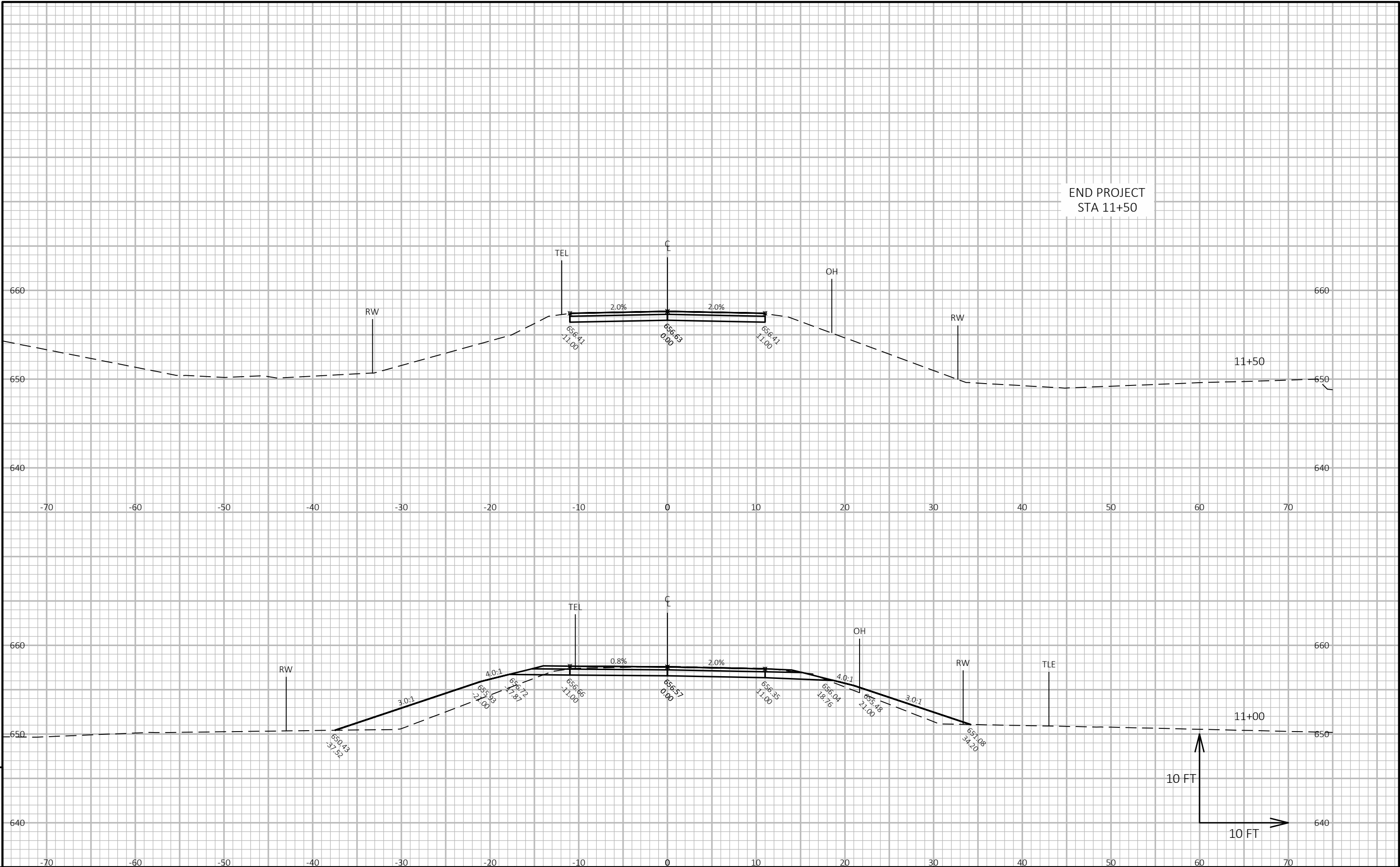
STATION	DISTANCE FT	END AREA			COMMON				FILL		MASS HAUL CY (3)
		COMMON SF	FILL SF	SALVAGED/UNUSABLE PAVEMENT MATERIAL SF (1)	RAW CY	1.0 ADJ CY	SALVAGED/UNUSABLE PAVEMENT MATERIAL CY	AVAILABLE MATERIAL CY (2)	RAW CY	1.3 ADJ CY	
8+50		22.0	0.0	6.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0
9+00	50	31.3	7.3	6.4	49.4	49.4	11.9	37.5	6.7	8.7	28.7
9+50	50	35.4	50.2	6.4	61.8	61.8	11.9	49.9	53.2	69.2	-19.3
9+75	25	35.4	50.2	6.4	32.8	32.8	5.9	26.8	46.5	60.4	-33.6
BRIDGE GAP											
10+25		38.5	52.6	6.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0
10+50	25	38.5	52.6	6.4	35.6	35.6	5.9	29.7	48.7	63.3	-33.7
11+00	50	27.8	47.4	6.4	61.4	61.4	11.9	49.5	92.6	120.3	-70.8
11+50	50	21.9	0.0	6.4	46.0	46.0	11.9	34.2	43.8	57.0	-22.8
		COLUMN TOTALS			286.9		59.4	227.5	291.6	379.1	-151.5

1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON.  
2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL  
3) THE MASS HAUL = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.











## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

GRE

DECEMBER 2019

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control Plans)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 52



20

DESIGN DESIGNATION

A.A.D.T. (2020)	=	30
A.A.D.T. (2040)	=	50
D.H.V.	=	13
D.D.	=	60/40
T.	=	15.4%
DESIGN SPEED	=	55 MPH
ESALS	=	7,300

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT  
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

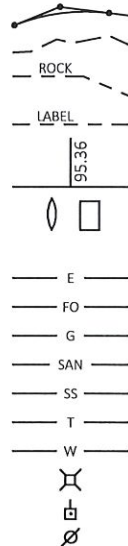
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	



# STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

## T POUND, NORTH 5TH ROAD

LITTLE PESHTIGO RIVER BR B-38-0148

LOC STR

MARINETTE COUNTY

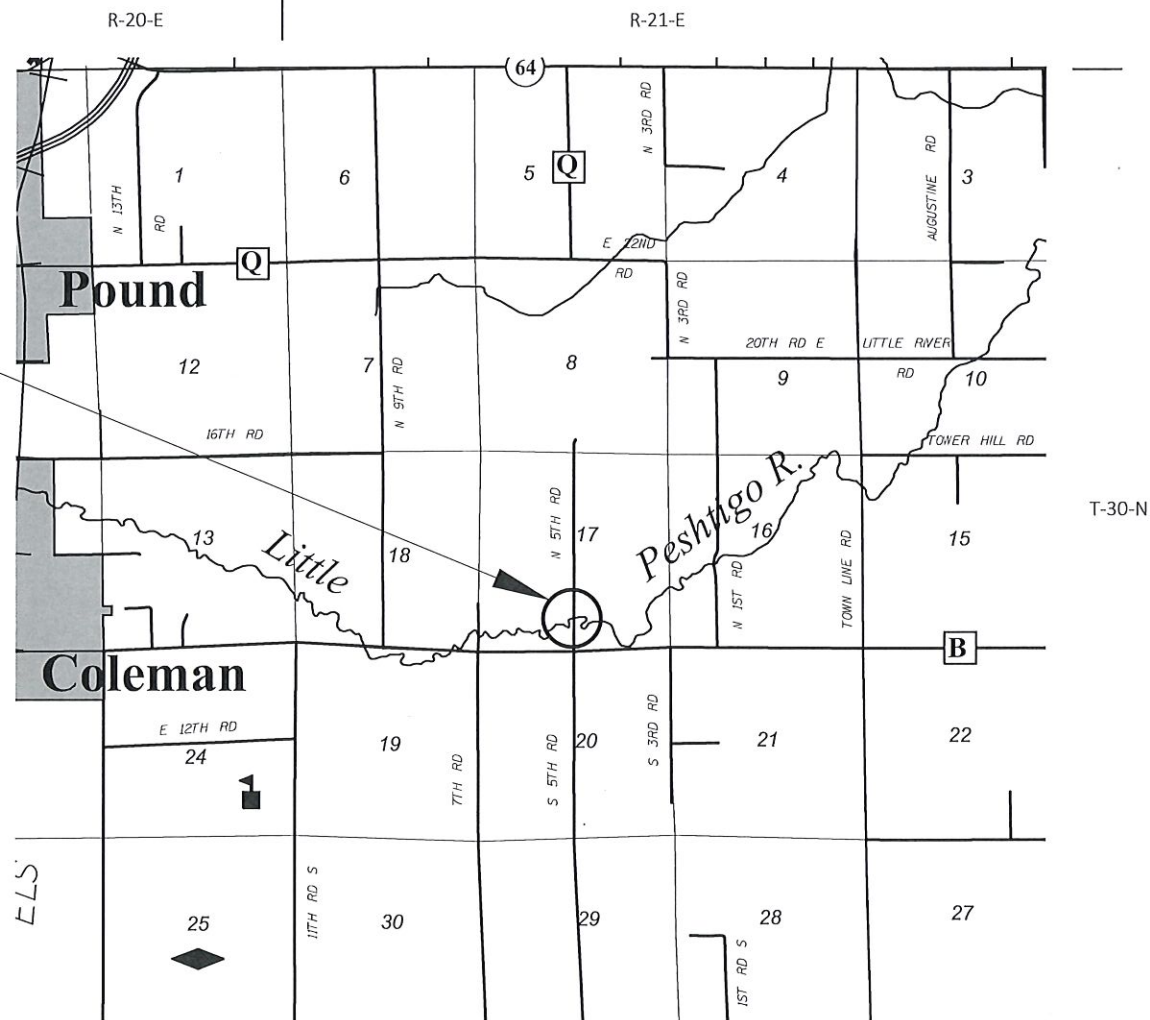
STATE PROJECT NUMBER

9246-09-71

END PROJECT  
STA 11+50.00

STRUCTURE B-38-0148  
STA 10+00.00

BEGIN PROJECT  
STA 8+50.00  
Y = 136694.851  
X = 715194.992



GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

THE 4" OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2.25" LOWER LAYER AND A 1.75" UPPER LAYER.

BEARINGS REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), MARINETTE COUNTY.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE FERTILIZED AND SEEDED AS DIRECTED BY THE ENGINEER.

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE THE SLOPE INTERCEPTS. DO NOT STORE OR STOCKPILE MATERIALS IN WETLANDS.

WHEN THE QUANTITY OF ITEM BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE THICKNESS OF THE MATERIAL THAT IS SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER.

DNR LIAISON

WISCONSIN DEPARTMENT OF NATURAL RESOURCES  
2984 SHAWANO AVE  
GREEN BAY, WI 54313  
(920) 412-0165  
JIM DOPERALSKI  
james.doperalski@wisconsin.gov

UTILITIES

CENTURYLINK  
2425 MARY STREET  
MARINETTE, WI 54143  
(715) 735-0059  
PETE JOHNSON  
peter.s.johnson@centurylink.com

WISCONSIN PUBLIC SERVICE CORPORATION  
2850 SOUTH ASHLAND AVENUE  
GREEN BAY, WI 54304  
(920)617-5167  
RANDY STEIER  
randy.steier@wisconsinpublicservice.com  
UtilitiesRelocation@wisconsinpublicservice.com



Dial 811 or (800)242-8511

www.DiggersHotline.com  
\*\*DENOTES UTILITIES THAT ARE NOT  
DIGGERS HOTLINE MEMBERS.

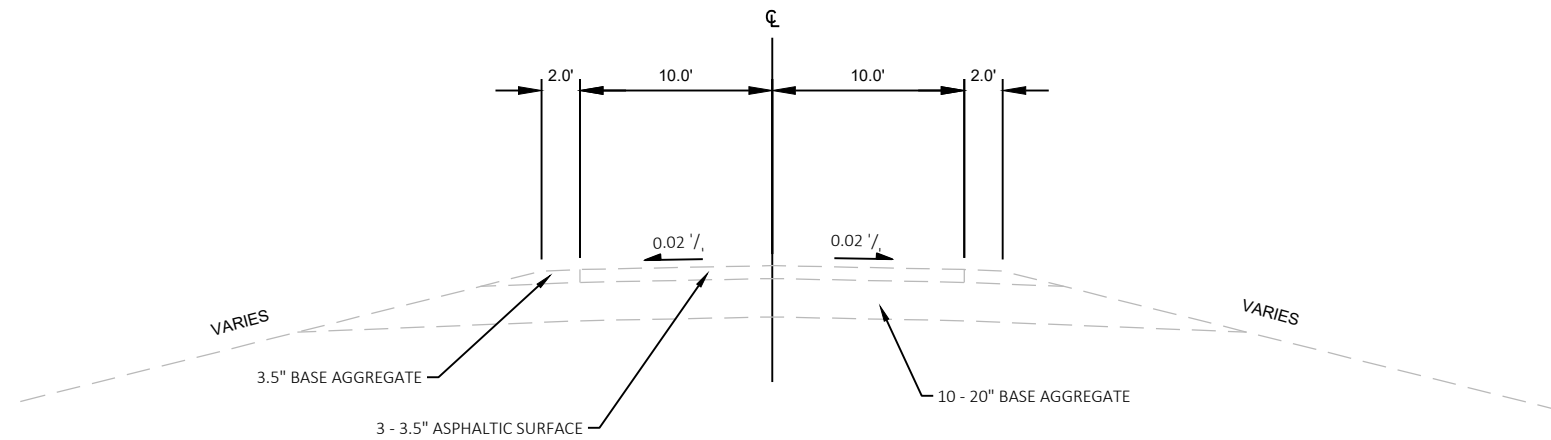
STANDARD ABBREVIATIONS

ABUT	ABUTMENT	OFF	OFFSET
AGG	AGGREGATE	PC	POINT OF CURVATURE
ET AL	AND OTHERS	PI	POINT OF INTERSECTION
AADT	ANNUAL AVERAGE DAILY TRAFFIC	PT	POINT OF TANGENCY
BF	BACK FACE	POL	POINT ON LINE
BM	BENCHMARK	PE	PRIVATE ENTRANCE
C/L OR Δ	CENTERLINE	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PSI	POUNDS/SQUARE INCH
CLR	CLEAR	PROP	PROPOSED
CONC	CONCRETE	R	RADIUS
CONST	CONSTRUCTION	RR	RAILROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CMP	CORRUGATED METAL PIPE	REQ'D	REQUIRED
CTH	COUNTY TRUNK HIGHWAY	RT	RIGHT
CR	CREEK	RHF	RIGHT-HAND FORWARD
CFS	CUBIC FEET/SECOND	R/W	RIGHT-OF-WAY
CULV	CULVERT	RD	ROAD
D	DEGREE OF CURVE	SEC	SECTION
DHV	DESIGN HOUR VOLUME	S	SOUTH
DIA	DIAMETER	SE	SOUTHEAST
E	EAST	SW	SOUTHWEST
EL	ELEVATION	STH	STATE TRUNK HIGHWAY
EST	ESTIMATED	STA	STATION
FPS	FEET PER SECOND	SE	SUPER ELEVATION
FE	FIELD ENTRANCE	T	TANGENT
FT	FOOT (FEET)	TEL	TELEPHONE
FTG	FOOTING	TEMP	TEMPORARY
FDN	FOUNDATION	TI	TEMPORARY INTEREST
FF	FRONT FACE	TLE	TEMPORARY LIMITED EASEMENT
IP	IRON PIN	TL OR T/L	TRANSIT LINE
LT	LEFT	T	TRUCKS
LHF	LEFT-HAND FORWARD	TYP	TYPICAL
L	LENGTH OF CURVE	U/G	UNDERGROUND
LF	LINEAR FOOT	USH	UNITED STATES HIGHWAY
MAX	MAXIMUM	VAR	VARIABLE
MI	MILE	V	VELOCITY
MIN	MINIMUM	VPC	VERTICAL POINT OF CURVATURE
NC	NORMAL CROWN	VPI	VERTICAL POINT OF INTERSECTION
N	NORTH	VPT	VERTICAL POINT OF TANGENCY
NE	NORTHEAST	W	WEST
NW	NORTHWEST	YB	YARD
NO	NUMBER		

RUNOFF COEFFICIENT TABLE

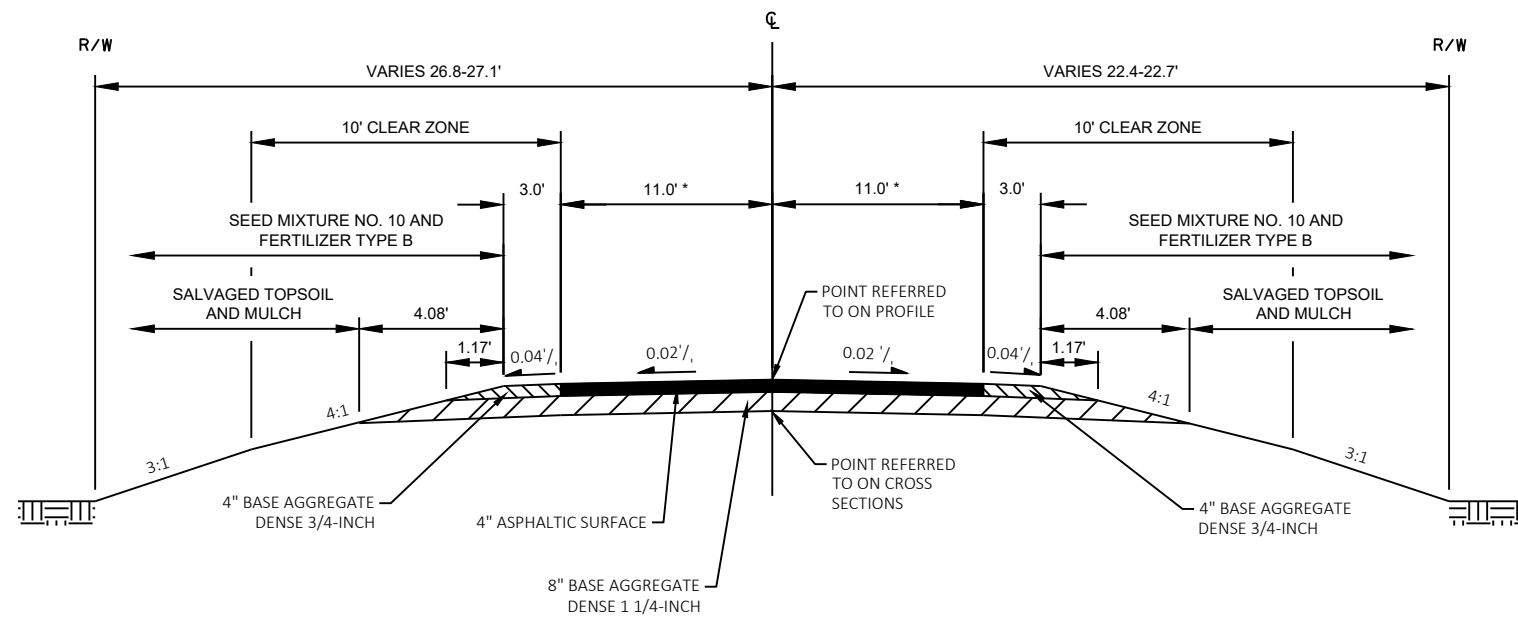
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.54 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.54 ACRES



**TYPICAL EXISTING SECTION**  
NORTH 5TH ROAD

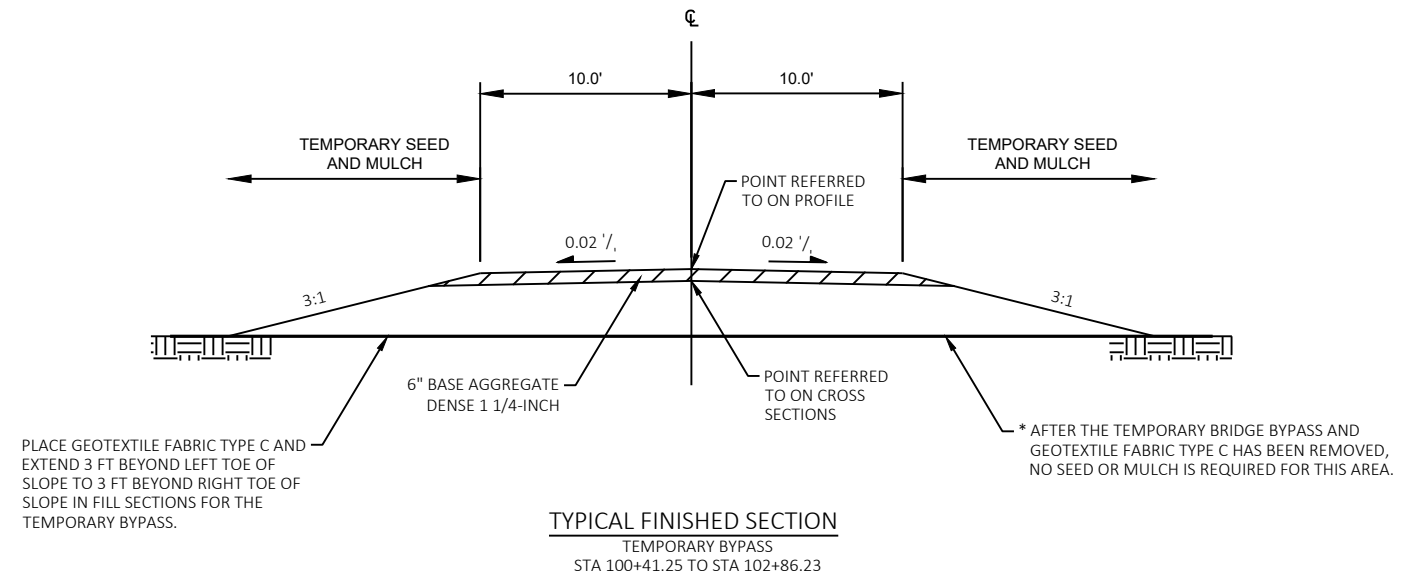
STA 8+50.00 TO STA 9+86.65  
STA 10+13.35 TO STA 11+50.00

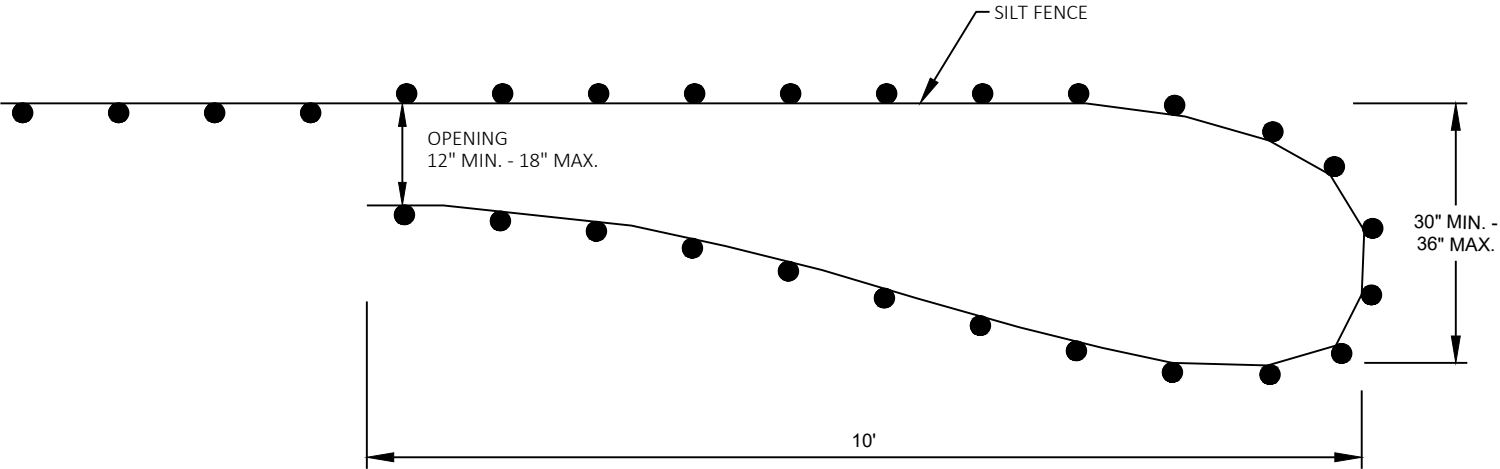


**TYPICAL FINISHED SECTION**  
NORTH 5TH ROAD

STA 8+50.00 TO STA 9+78.67  
STA 10+21.33 TO STA 11+50.00

\* THE ASPHALT TAPERS FROM 24.0' WIDE AT THE ENDS OF THE BRIDGE TO 22.0' WIDE - 40.0' FROM THE ENDS OF THE BRIDGE WINGS.





PLAN VIEW

GENERAL NOTES:  
THE PURPOSE OF THE TURTLE TURN-AROUNDS ARE TO REDIRECT THE TURTLES AWAY FROM THE CONSTRUCTION ZONE. DESIGN SHOULD ALSO INCLUDE TRENCHED-IN SEDIMENT FENCING AND FENCING SUPPORTS ON THE UPSLOPE SIDE OF THE FENCE. SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND.

TEMPORARY TURTLE TURN-AROUND DETAIL

Estimate Of Quantities By Plan Sets

9246-09-71					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	4.000	4.000
0004	201.0205	Grubbing	STA	4.000	4.000
0006	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0010	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 02. 10+00	LS	1.000	1.000
0012	205.0100	Excavation Common	CY	804.000	804.000
0016	206.1000	Excavation for Structures Bridges (structure) 02. B-38-148	LS	1.000	1.000
0018	208.0100	Borrow	CY	987.000	987.000
0020	210.1500	Backfill Structure Type A	TON	260.000	260.000
0024	213.0100	Finishing Roadway (project) 02. 9246-09-71	EACH	1.000	1.000
0026	305.0110	Base Aggregate Dense 3/4-Inch	TON	40.000	40.000
0028	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	775.000	775.000
0030	455.0605	Tack Coat	GAL	30.000	30.000
0032	465.0105	Asphaltic Surface	TON	130.000	130.000
0034	502.0100	Concrete Masonry Bridges	CY	138.000	138.000
0036	502.3200	Protective Surface Treatment	SY	155.000	155.000
0038	505.0400	Bar Steel Reinforcement HS Structures	LB	3,140.000	3,140.000
0040	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	18,030.000	18,030.000
0042	513.4061	Railing Tubular Type M	LF	130.000	130.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0046	525.0124	Culvert Pipe Corrugated Aluminum 24-Inch	LF	41.000	41.000
0048	525.0324	Apron Endwalls for Culvert Pipe Aluminum 24-Inch	EACH	2.000	2.000
0050	526.0100	Temporary Structure (station) 01. 101+50	LS	1.000	1.000
0052	550.0500	Pile Points	EACH	8.000	8.000
0054	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	180.000	180.000
0056	606.0300	Riprap Heavy	CY	95.000	95.000
0058	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	160.000	160.000
0062	618.0100	Maintenance And Repair of Haul Roads (project) 02. 9246-09-71	EACH	1.000	1.000
0064	619.1000	Mobilization	EACH	0.500	0.500
0066	624.0100	Water	MGAL	11.000	11.000
0068	625.0500	Salvaged Topsoil	SY	550.000	550.000
0070	627.0200	Mulching	SY	1,065.000	1,065.000
0072	628.1504	Silt Fence	LF	631.000	631.000
0074	628.1520	Silt Fence Maintenance	LF	631.000	631.000
0076	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0078	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0080	628.6005	Turbidity Barriers	SY	150.000	150.000
0082	628.7555	Culvert Pipe Checks	EACH	8.000	8.000



Estimate Of Quantities By Plan Sets

9246-09-71

Line	Item	Item Description	Unit	Total	Qty
0084	629.0210	Fertilizer Type B	CWT	0.400	0.400
0086	630.0110	Seeding Mixture No. 10	LB	10.000	10.000
0088	630.0200	Seeding Temporary	LB	34.000	34.000
0090	630.0500	Seed Water	MGAL	9.300	9.300
0092	633.1100	Delineators Temporary	EACH	20.000	20.000
0094	633.5200	Markers Culvert End	EACH	2.000	2.000
0096	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0098	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0100	638.2602	Removing Signs Type II	EACH	6.000	6.000
0102	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0104	642.5001	Field Office Type B	EACH	0.500	0.500
0106	643.0300	Traffic Control Drums	DAY	1,960.000	1,960.000
0108	643.0420	Traffic Control Barricades Type III	DAY	840.000	840.000
0110	643.0705	Traffic Control Warning Lights Type A	DAY	560.000	560.000
0112	643.0715	Traffic Control Warning Lights Type C	DAY	1,120.000	1,120.000
0114	643.0900	Traffic Control Signs	DAY	2,240.000	2,240.000
0116	643.5000	Traffic Control	EACH	0.500	0.500
0118	645.0105	Geotextile Type C	SY	950.000	950.000
0120	645.0111	Geotextile Type DF Schedule A	SY	50.000	50.000
0122	645.0120	Geotextile Type HR	SY	190.000	190.000
0124	650.4500	Construction Staking Subgrade	LF	474.000	474.000
0126	650.5000	Construction Staking Base	LF	258.000	258.000
0128	650.6000	Construction Staking Pipe Culverts	EACH	1.000	1.000
0132	650.6500	Construction Staking Structure Layout (structure) 02. B-38-148	LS	1.000	1.000
0136	650.9910	Construction Staking Supplemental Control (project) 02. 9246-09-71	LS	1.000	1.000
0138	650.9920	Construction Staking Slope Stakes	LF	474.000	474.000
0140	690.0150	Sawing Asphalt	LF	40.000	40.000
0142	715.0502	Incentive Strength Concrete Structures	DOL	828.000	828.000
0144	SPV.0090	Special 01. Flashing Stainless Steel	LF	85.000	85.000

CLEARING & GRUBBING				
STATION	TO	STATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
8+00	-	12+00	4	4
ITEM TOTALS			4	4

REMOVING SMALL PIPE CULVERTS		
STATION	203.0100 EACH	REMARKS
8+59	1	24" CORRUGATED METAL
ITEM TOTAL		1

<b><u>FINISHING ROADWAY</u></b>	
PROJECT	213.0100 EACH
9246-09-71	1
ITEM TOTAL	1

DIVISION	STATIONING	LOCATION	205.0100 COMMON EXCAVATION (CY)	SALVAGED / UNUSABLE PAVEMENT MATERIAL (1)	AVAILABLE MATERIAL (CY) (2)	UNEXPANDED FILL	EXPANDED FILL	MASS ORDINATE +/- (3)	208.0100 BORROW (CY)
			CUT				FACTOR 1.30		
1	8+50 - 9+79	SOUTH APPROACH	103	24	79	115	149	-70	70
DIVISION 1 SUBTOTAL			103	24	79	115	149	-70	70
2	10+21 - 11+50	NORTH APPROACH	53	24	29	160	208	-179	179
DIVISION 2 SUBTOTAL			53	24	29	160	208	-179	179
3	100+41 - 101+38, 101+67 - 102+86	TEMPORARY BYPASS	648	0	648	568	738		738
DIVISION 3 SUBTOTAL			648	0	648	568	738	0	738
GRAND TOTAL			804	48	756	842	1095	-249	987
TOTAL COMMON EXCAVATION =			804						987

- 1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
- 2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 3) THE MASS ORDINATE = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.
- 4) TEMPORARY BYPASS EXCAVATION IS FOR REMOVAL OF BYPASS.

BASE AGGREGATE DENSE

STATION - STATION	305.0110 3/4-INCH TON	305.0120 1 1/4-INCH TON
NORTH 5TH RD		
8+50 - 9+79	20	215
10+21 - 11+50	20	215
TEMP BYPASS		
100+41 - 101+38	--	145
101+67 - 102+86	--	200
ITEM TOTAL	40	775

ASPHALTIC SURFACE

STATION - STATION	455.0605* TACK COAT GAL	465.0105 TON
8+50 - 9+79	15	65
10+21 - 11+50	15	65
ITEM TOTAL	30	130

\* APPLICATION RATE = 0.050 GAL/SY

CULVERT PIPE

STATION	525.0124 CORREGATED ALUMINUM 24-INCH LF	THICKNESS	525.0324 APRON ENDWALLS FOR CULVERT PIPE ALUMINUM 24-INCH EACH	633.5200 MARKERS CULVERT END EACH	650.6000 CONSTRUCTION STAKING PIPE CULVERTS EACH	628.7555 CULVERT PIPE CHECK EACH
8+59	41	0.075"	2	2	1	8
ITEM TOTALS	41		2	2	1	8

WATER

STATION - STATION	624.0100 MGAL	REMARKS
NORTH 5TH RD		
8+50 - 11+50	8	COMPACTION & DUST CONTROL
TEMP BYPASS		
100+41 - 100+86	3	COMPACTION & DUST CONTROL
ITEM TOTALS	11	

TEMPORARY STRUCTURE

LOCATION	526.0100 LS
TEMPORARY BYPASS	1
ITEM TOTAL	1

SALVAGED TOPSOIL, MULCHING, FERTILIZER, AND SEEDING

STATION - STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	627.0200* MULCHING SY	629.0210 FERTILIZER TYPE B CWT	630.0110 SEEDING MIXTURE NO. 10 LB	630.0200* SEEDING TEMPORARY LB	630.0500 SEED WATER MGAL
NORTH 5TH RD							
8+50 - 9+73	RT/LT	247	247	0.2	5	10	4.2
10+27 - 11+50	RT/LT	303	303	0.2	5	10	5.1
TEMP BYPASS							
100+00 - 101+38	RT/LT	--	247	--	--	7	--
101+75 - 103+25	RT/LT	--	268	--	--	7	--
ITEM TOTAL		550	1065	0.4	10	34	9.3

\*Temporary Seed and Mulch to be placed while temporary structure is in use.  
Do not place seed or mulch in disturbed areas after the temporary bypass approaches are removed.

EROSION CONTROL ITEMS

STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.6005 TURBIDITY BARRIER SY
NORTH 5TH RD				
8+50 - 9+73	RT	151	151	--
9+90		--	--	55
10+10		--	--	95
10+36 - 11+50	RT	142	142	--
TEMP BYPASS				
100+00 - 101+30	LT	158	158	--
101+75 - 103+25	LT	180	180	--
ITEM TOTALS		631	631	150

MOBILIZATIONS

PROJECT	619.1000 MOBILIZATION EACH	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
9246-09-71	0.5	3	2
ITEM TOTALS	0.5	3	2

SIGNING QUANTITIES

LOCATION	SIGN CODE	637.2230 SIGNS TYPE II REFLECTIVE F SF	634.0612 POSTS WOOD 4X6-INCH X 12-FT EACH	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
NW BRIDGE CORNER	W5-52 R	3.0	1	1	1
SW BRIDGE CORNER	W5-52 L	3.0	1	1	1
NE BRIDGE CORNER	W5-52 L	3.0	1	1	1
SE BRIDGE CORNER	W5-52 R	3.0	1	1	1
STATION 11+50 LT	WEIGHT POSTING	---	---	1	1
STATION 1+40 RT	WEIGHT POSTING	---	---	1	1
ITEM TOTAL		12.0	4	6	6

FIELD OFFICE

PROJECT	642.5001 TYPE B EACH
9246-09-71	0.5
ITEM TOTAL	0.5

TRAFFIC CONTROL

LOCATION	643.5 TRAFFIC CONTROL EACH	633.1100 DELINEATORS TEMPORARY EACH	DURATION DAYS	643.0300 DRUMS NO. DAYS	643.042 BARRICADES TYPE III NO. DAYS	643.0705 WARNING LIGHTS TYPE A NO. DAYS	643.0715 WARNING LIGHTS TYPE C NO. DAYS	643.0900 SIGNS NO. DAYS
PROJECT 9246-09-71								
TEMPORARY BYPASS	0.5	20	70	28 1960	12 840	8 560	16 1120	32 2240
ITEM TOTAL	0.5	20		1960	840	560	1120	2240

TRAFFIC CONTROL PLACEMENT SUBJECT TO ENGINEERS APPROVAL

GEOTEXTILE TYPE C

STATION - STATION	645.0105 SY
TEMP BYPASS	
100+00 - 101+45	529
101+67 - 102+86	421
ITEM TOTAL	950

CONSTRUCTION STAKING

STATION - STATION	650.4500 SUBGRADE LF	650.5000 BASE LF	650.6000 CONSTRUCTION STAKING PIPE CULVERTS EACH	650.6500 STRUCTURE LAYOUT 02. B-38-0148 LS	650.9910 SUPPLEMENTAL CONTROL 02. 9246-09-71 EACH	650.9920 SLOPE STAKES LF
NORTH 5TH ROAD						
8+50 - 11+50	258	258	1	1	1	258
TEMPORARY BYPASS						
100+41 - 102+86	216	--	--	--	--	216
ITEM TOTAL	474	258	1	1	1	474

SAWING

STATION	LOCATION	690.0150 ASPHALT LF
8+50	BEGIN	20
11+50	END	20
ITEM TOTAL		40



CONVENTIONAL SYMBOLS			
SECTION LINE		PARCEL NUMBER	25
QUARTER LINE		UTILITY NUMBER	40
SIXTEENTH LINE			
NEW REFERENCE LINE			
NEW R/W LINE			
EXISTING R/W LINE			
PROPERTY LINE			
LOT, TIE, AND OTHER MINOR LINES			
SLOPE INTERCEPT			
CORPORATE LIMITS			
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)			
FEE ACQUISITION AREA (HATCHING VARIES BY OWNER)			
TEMP. LIMITED EASEMENT AREA			
EASEMENT AREA (HIGHWAY, PERMANENT LIMITED, OR RESTRICTED DEVELOPMENT)			
TRANSMISSION STRUCTURES			
BUILDING			
BUILDING (TO BE REMOVED)			
BRIDGE			

CONVENTIONAL ABBREVIATIONS			
ACCESS RIGHTS	AR	OUTLOT	OL
ACRES	AC	PAGE	P
AHEAD	AH	POINT OF TANGENCY	PT
ALUMINUM	ALUM	PROPERTY LINE	PL
AND OTHERS	ET AL	RECORDED AS	(100')
BACK	BK	REEL / IMAGE	R/I
BLOCK	BLK	REFERENCE LINE	R/L
CENTERLINE	C/L	PERMANENT LIMITED EASEMENT	PLE
CERTIFIED SURVEY MAP	CSM	POINT OF BEGINNING	POB
CONCRETE	CONC	POINT OF CURVATURE	PC
COUNTY	CO	POINT OF COMPOUND CURVE	PCC
COUNTY TRUNK HIGHWAY	CTH	POINT OF INTERSECTION	PI
DISTANCE	DIST	REMAINING	REM
CORNER	COR	RESTRICTIVE DEVELOPMENT EASEMENT	RDE
DOCUMENT NUMBER	DOC	RIGHT	RT
EASEMENT	EASE	RIGHT OF WAY	R/W
EXISTING	EX	SECTION	SEC
GAS VALVE	GV	SEPTIC VENT	SEPV
GRID NORTH	GN	SQUARE FEET	SF
HIGHWAY EASEMENT	HE	STATE TRUNK HIGHWAY	STH
IDENTIFICATION	ID	STATION	STA
LAND CONTRACT	LC	TELEPHONE PEDESTAL	TP
LEFT	LT	TEMPORARY LIMITED EASEMENT	TLE
MONUMENT	MON	TRANSPORTATION PROJECT PLAT	TTP
NATIONAL GEODETIC SURVEY	NGS	UNITED STATES HIGHWAY	USH
NUMBER	NO	VOLUME	V

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), MARINETTE COUNTY, NAD83 1991 IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM DESIRABLE. ALL (TLEs) ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

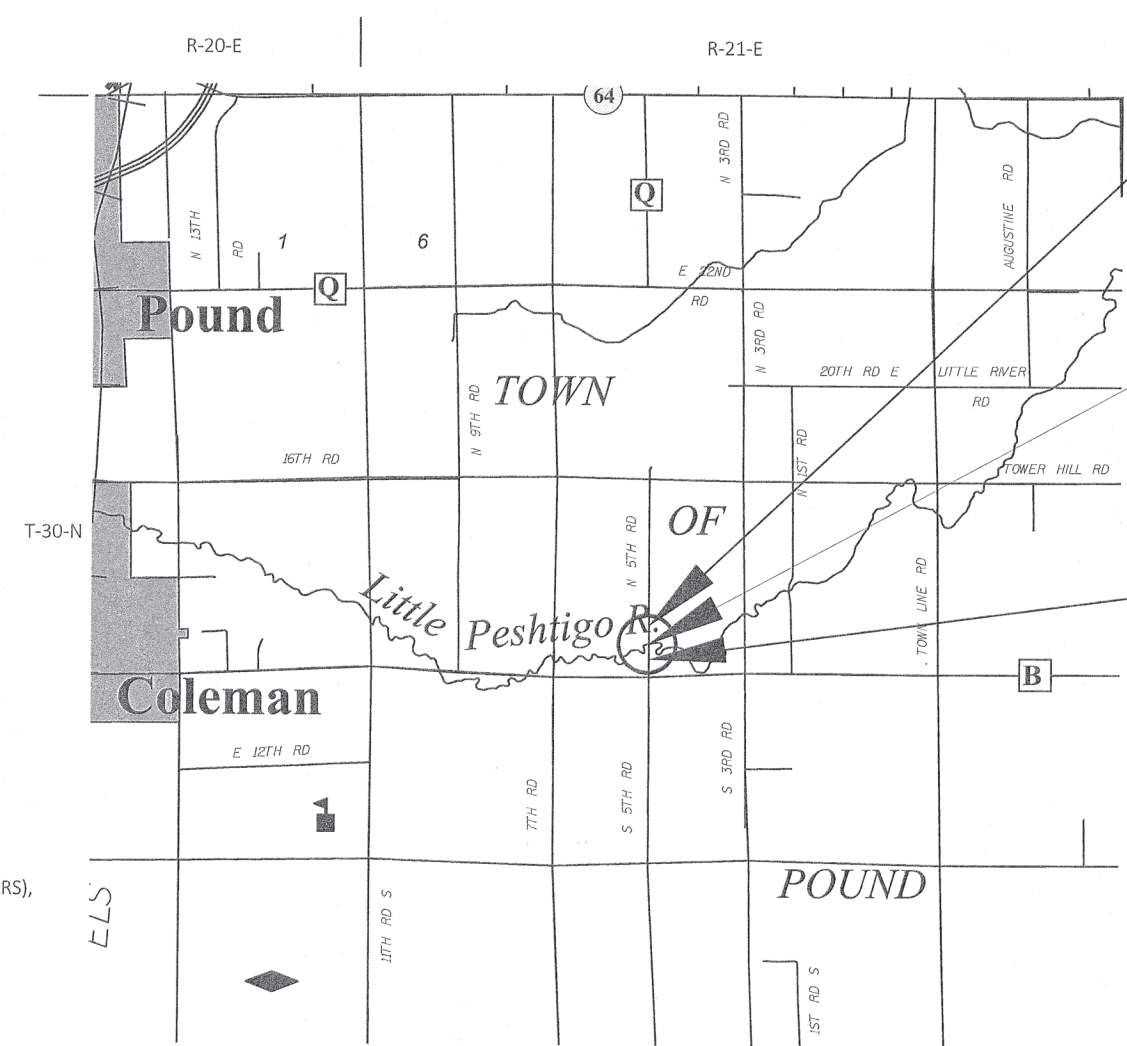
PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

CONVENTIONAL UTILITY SYMBOLS			
WATER	—W—		
GAS	—G—		
TELEPHONE	—T—		
OVERHEAD TRANSMISSION LINES	—OH—		
ELECTRIC	—E—		
CABLE TELEVISION	—TV—		
FIBER OPTIC	—FO—		
SANITARY SEWER	—SAN—		
STORM SEWER	—SS—		
ELECTRIC TOWER	⊠		
POWER POLE		NON-COMPENSABLE	COMPENSABLE
TELEPHONE POLE			
TELEPHONE PEDESTAL			

CURVE DATA ABBREVIATIONS			
LONG CHORD	LCH		
LONG CHORD BEARING	LCB		
RADIUS	R		
DEGREE OF CURVE	D		
CENTRAL ANGLE	Δ/DELTA		
LENGTH OF CURVE	L		
TANGENT	T		
DIRECTION AHEAD	DA		
DIRECTION BACK	DB		

CAUTION:  
THIS PLAT IS FOR ILLUSTRATIVE PURPOSES ONLY. DEEDS  
MUST BE CHECKED TO DETERMINE PROPERTY BOUNDARIES.

R/W PROJECT NUMBER 9246-09-00	SHEET NUMBER	TOTAL SHEETS
CONSTRUCTION PROJECT NUMBER 9246-09-71	4.01	2
PLAT OF RIGHT OF WAY REQUIRED FOR T POUND, NORTH 5TH ROAD LITTLE PESHTIGO RIVER BRIDGE		
LOCAL STREET	MARINETTE	



END RELOCATION ORDER

STA 13+00.00  
Y = 137,144.709  
X = 715,206.279  
4158.91 FEET SOUTH AND 104.51  
FEET WEST OF THE NORTH QUARTER  
CORNER OF SEC. 17, T30N, R21E

STRUCTURE B-38-0148  
STA 10+00.00

BEGIN RELOCATION ORDER

STA 7+00.00  
Y = 136,544.898  
X = 715,191.230  
633.90 FEET NORTH AND 18.58 FEET  
EAST OF THE SOUTH QUARTER  
CORNER OF SEC. 17, T30N, R21E



LAYOUT  
SCALE 0 1  
TOTAL NET LENGTH OF CENTERLINE = 0.114 MI

ACCEPTED FOR  
TOWN of POUND  
7-19-18 (Date)  
Dustin J. LaBlonde (Signature & Title of Official)  
Chairman

ORIGINAL PLAT PREPARED BY  
**Cedar** corporation  
CEDARBURG - GREEN BAY - MADISON - MENOMONIE  
www.cedarcorp.com  
800-472-7372

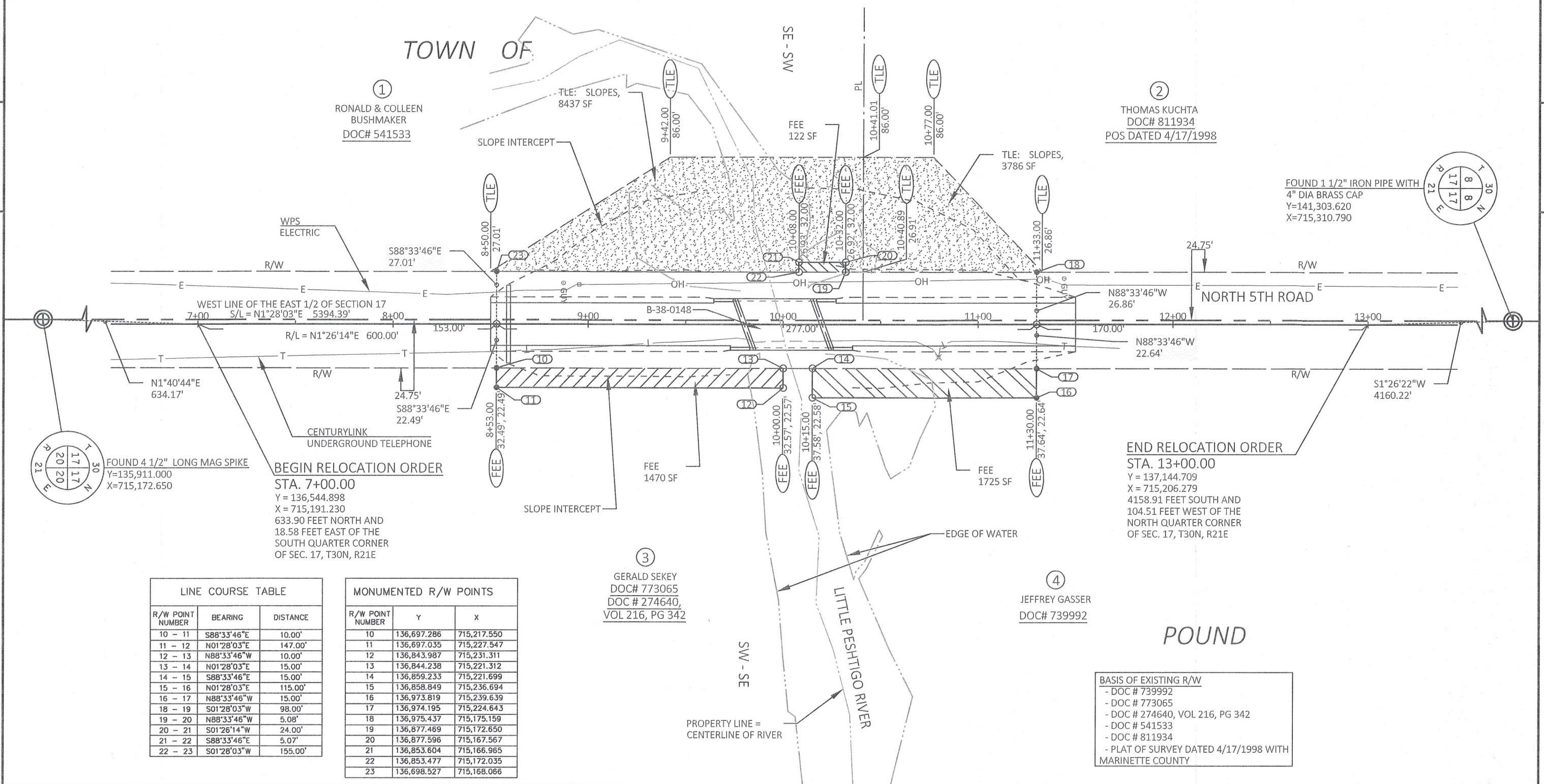
WISCONSIN  
DUSTIN J. LaBLONDE  
S 3096  
MENOMONIE  
WI  
LAND SURVEYOR

THIS SURVEY IS PREPARED AT THE REQUEST OF THE TOWN. THE FIELD SURVEY WAS PERFORMED IN DECEMBER OF 2016. THIS SURVEY IS CORRECT TO THE BEST OF MY KNOWLEDGE AND BELIEF.  
DATE: 06/15/18 (Signature)

617093



SCHEDULE OF LANDS OWNERS NAMES SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN.						
PARCEL NUMBER	OWNER(S) NAME	INTEREST REQUIRED	NEW R/W SQUARE FEET	EXISTING R/W SQUARE FEET	TOTAL R/W SQUARE FEET	TLE SQUARE FEET
1	RONALD & COLLEEN BUSHMAKER	FEE, TLE	122	4650	4772	8437
2	THOMAS KUTCHA	TLE	-	-	-	3786
3	GERALD SEKEY	FEE	1470	3665	5135	-
4	JEFFREY GASSER	FEE	1725	3190	4915	-



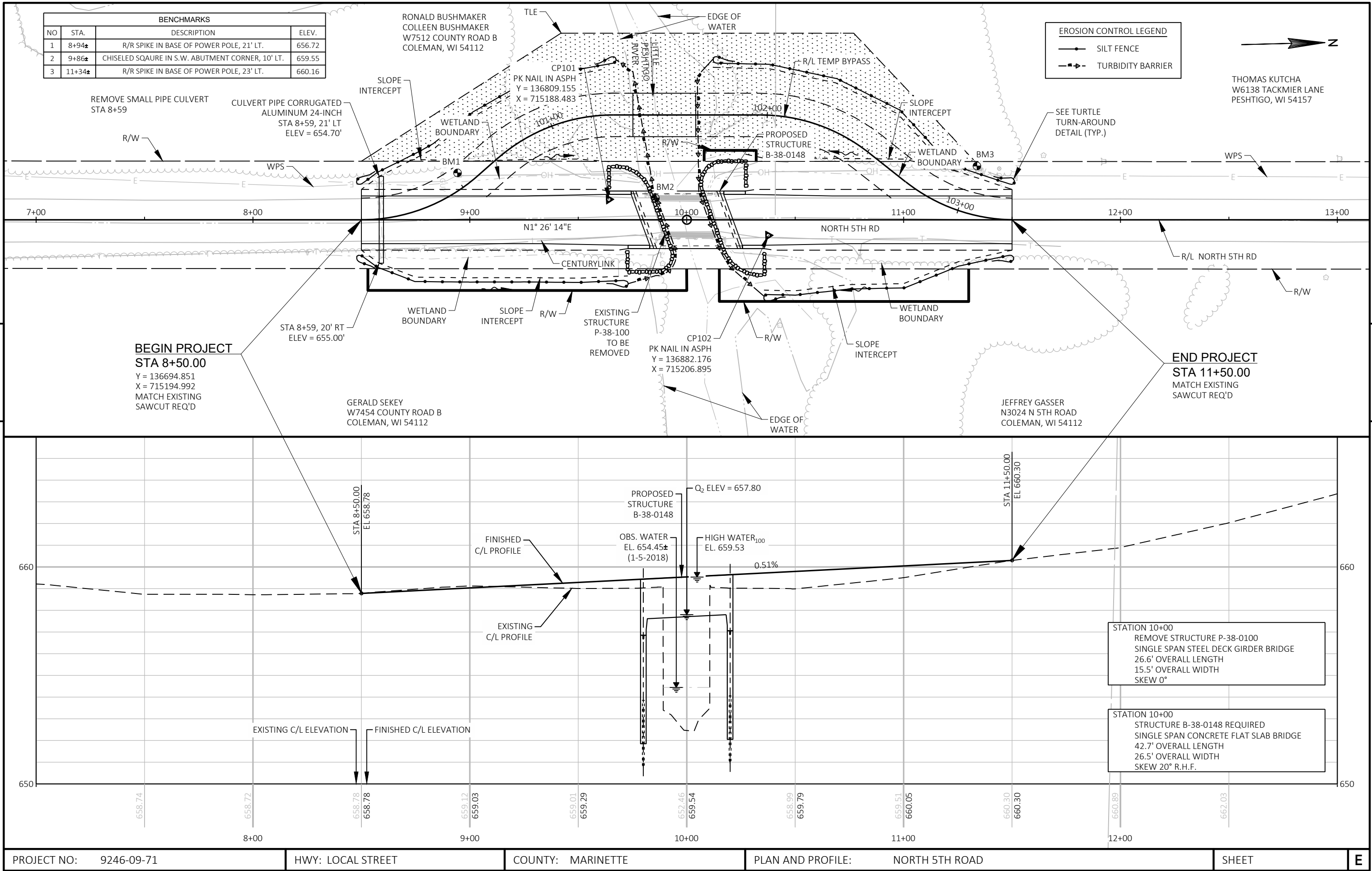
LINE COURSE TABLE		
R/W POINT NUMBER	BEARING	DISTANCE
10 - 11	S88°33'46"E	10.00'
11 - 12	N01°28'03"E	147.00'
12 - 13	N88°33'46"W	10.00'
13 - 14	N01°28'03"E	15.00'
14 - 15	S88°33'46"E	15.00'
15 - 16	N01°28'03"E	115.00'
16 - 17	N88°33'46"W	15.00'
18 - 19	S01°28'03"W	98.00'
19 - 20	N88°33'46"W	5.08'
20 - 21	S01°26'14"W	24.00'
21 - 22	S88°33'46"E	5.07'
22 - 23	S01°28'03"W	155.00'

MONUMENTED R/W POINTS		
R/W POINT NUMBER	Y	X
10	136,697.286	715,217.550
11	136,697.035	715,227.547
12	136,843.987	715,231.311
13	136,844.238	715,221.312
14	136,859.233	715,221.699
15	136,858.849	715,236.694
16	136,973.819	715,239.639
17	136,974.195	715,224.643
18	136,975.437	715,175.159
19	136,877.469	715,172.650
20	136,877.596	715,167.567
21	136,853.604	715,166.965
22	136,853.477	715,172.035
23	136,698.527	715,168.066

BASIS OF EXISTING R/W  
 - DOC # 739992  
 - DOC # 773065  
 - DOC # 274640, VOL 216, PG 342  
 - DOC # 541533  
 - DOC # 811934  
 - PLAT OF SURVEY DATED 4/17/1998 WITH MARINETTE COUNTY

REVISION DATE	DATE 6-15-18	SCALE, FEET 0 25 50	HWY: LOCAL ROAD	STATE R/W PROJECT NUMBER 9246-09-00	PLAT SHEET 4.02
FILE NAME : 040102-RP.DWG LAYOUT NAME - 040102-rp	GRID FACTOR	PLOT DATE : 6/28/2018 9:58 AM	COUNTY: MARINETTE	CONSTRUCTION PROJECT NUMBER 9246-09-71	PS&E SHEET E
PLOT BY : BRYAN GREISCH			PLOT NAME : PLOT SCALE : 1 IN:50 FT		

WISDOT/CADD SHEET 75  
 617093



NOTES:  
TEMPORARY SEED AND MULCH IS TO BE PLACED ALONG THE TEMPORARY BYPASS WHILE IN USE. DO NOT PLACE ANY SEED OR MULCH IN DISTURBED AREAS AFTER THE TEMPORARY BYPASS APPROACHES REMOVED.

PI STA = 100+30.40  
Y = 136725.242  
X = 715195.755  
DELTA = 41°08'40"  
D = 70°44'08"  
T = 30.40'  
L = 58.17'  
R = 81.00'  
PC STA = 100+00.00  
PT STA = 100+58.17

PI STA = 101+01.17  
Y = 136781.717  
X = 715148.856  
DELTA = 41°08'40"  
D = 70°44'08"  
T = 30.40'  
L = 58.17'  
R = 81.00'  
PC STA = 100+70.77  
PT STA = 101+28.94

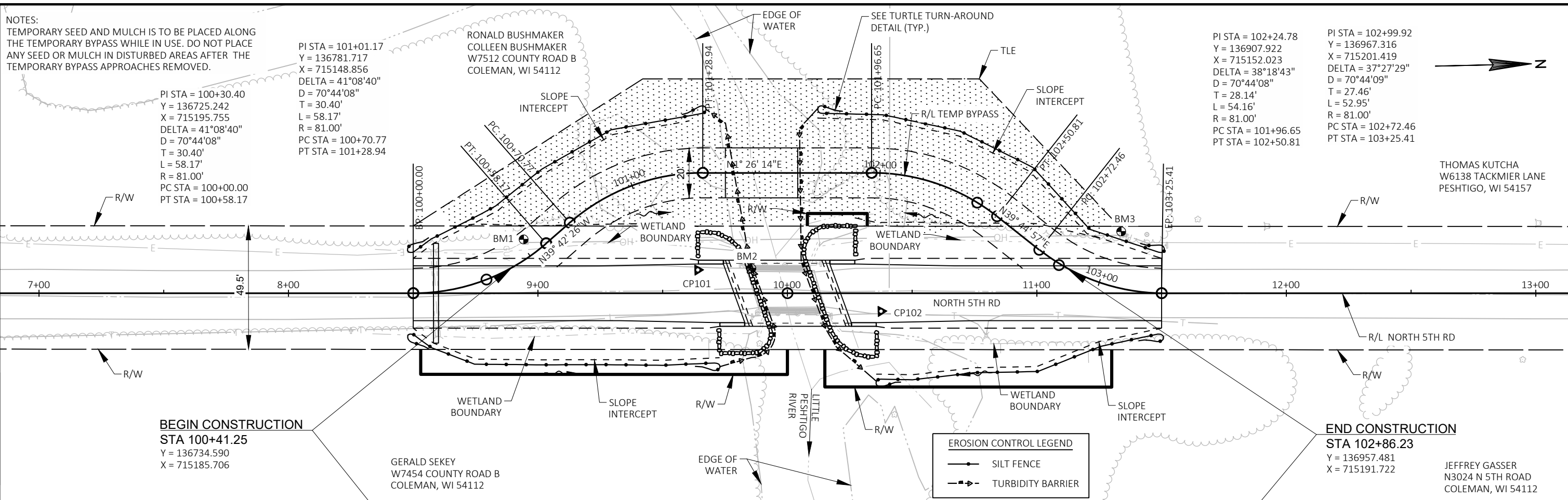
RONALD BUSHMAKER  
COLLEEN BUSHMAKER  
W7512 COUNTY ROAD B  
COLEMAN, WI 54112

PI STA = 102+24.78  
Y = 136907.922  
X = 715152.023  
DELTA = 38°18'43"  
D = 70°44'08"  
T = 28.14'  
L = 54.16'  
R = 81.00'  
PC STA = 101+96.65  
PT STA = 102+50.81

PI STA = 102+99.92  
Y = 136967.316  
X = 715201.419  
DELTA = 37°27'29"  
D = 70°44'09"  
T = 27.46'  
L = 52.95'  
R = 81.00'  
PC STA = 102+72.46  
PT STA = 103+25.41

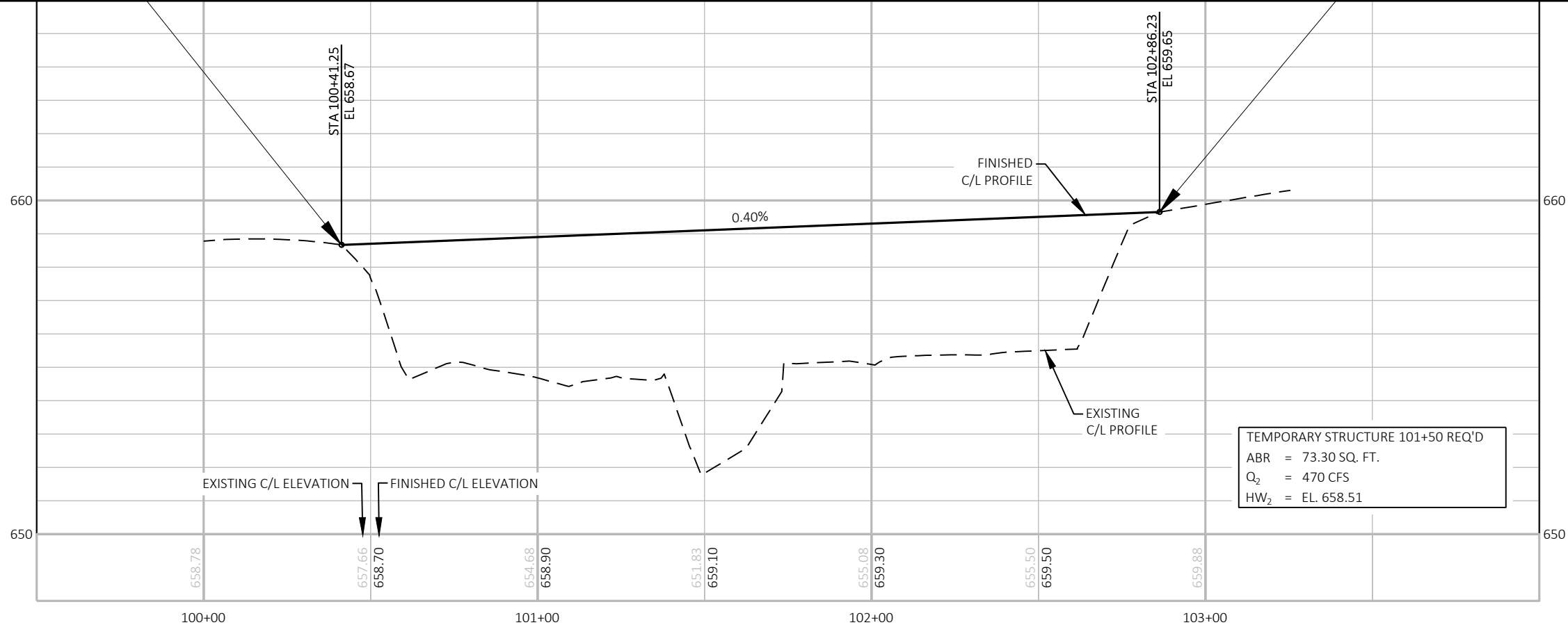
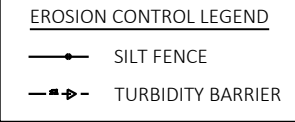
THOMAS KUTCHA  
W6138 TACKMIER LANE  
PESHTIGO, WI 54157

JEFFREY GASSER  
N3024 N 5TH ROAD  
COLEMAN, WI 54112



BEGIN CONSTRUCTION  
STA 100+41.25  
Y = 136734.590  
X = 715185.706

END CONSTRUCTION  
STA 102+86.23  
Y = 136957.481  
X = 715191.722

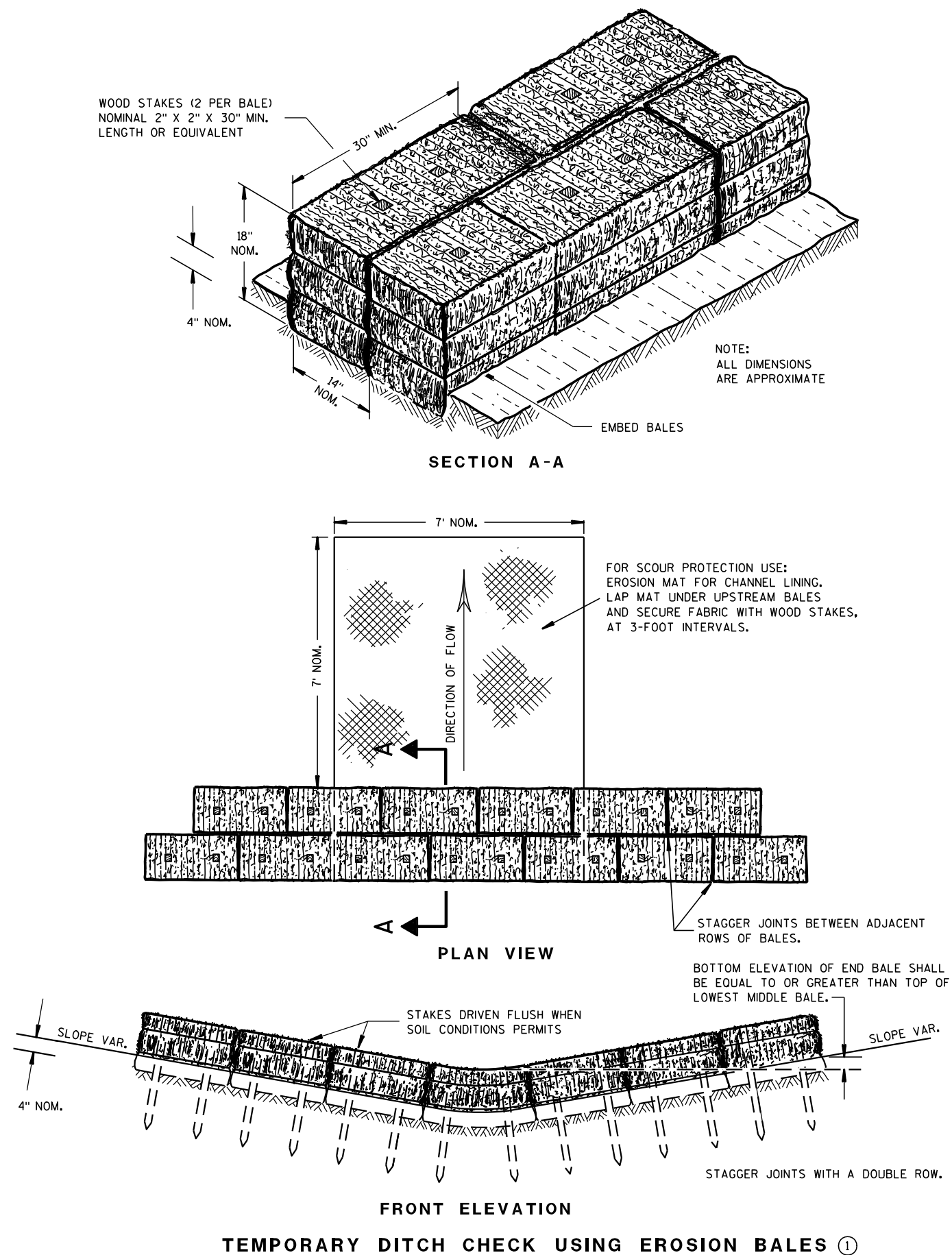


TEMPORARY STRUCTURE 101+50 REQ'D  
ABR = 73.30 SQ. FT.  
Q<sub>2</sub> = 470 CFS  
HW<sub>2</sub> = EL. 658.51

Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08E15-01	CULVERT PIPE CHECK
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15A04-04C	DELINEATOR POST WITH REFLECTIVE SHEETING
15A07-02	OBJECT MARKER FOR HAZARDOUS CULVERT
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C12-07	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15D12-07A	TRAFFIC CONTROL, LANE CLOSURE
15D31-03	TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

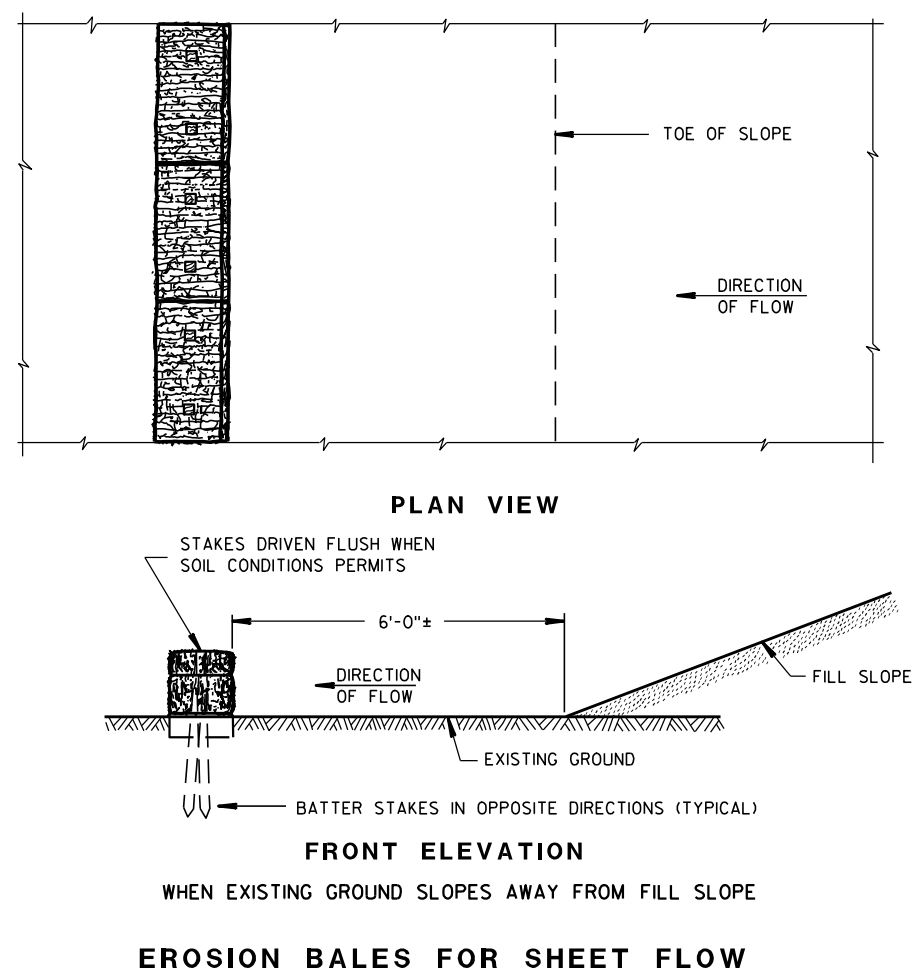
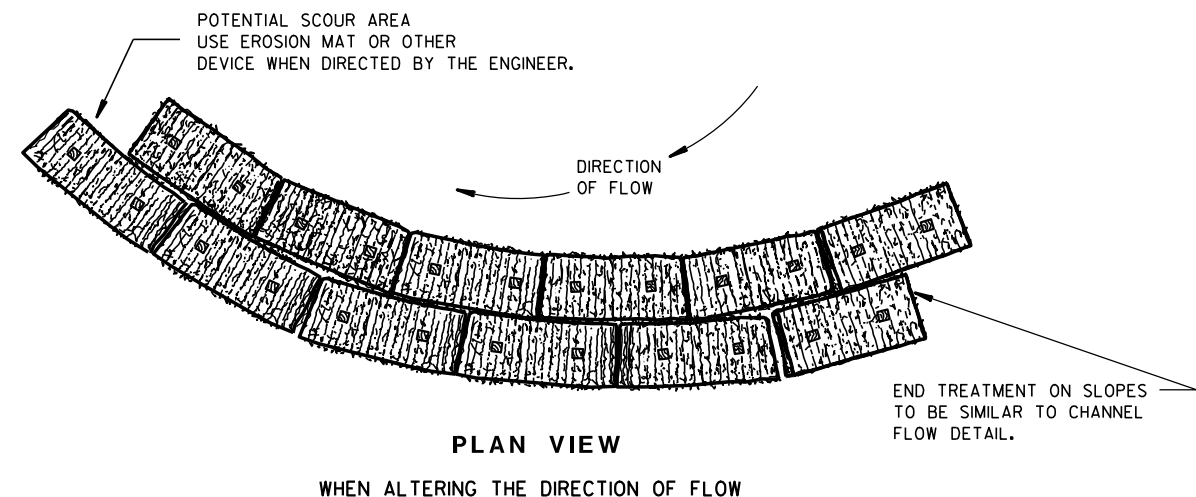




## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

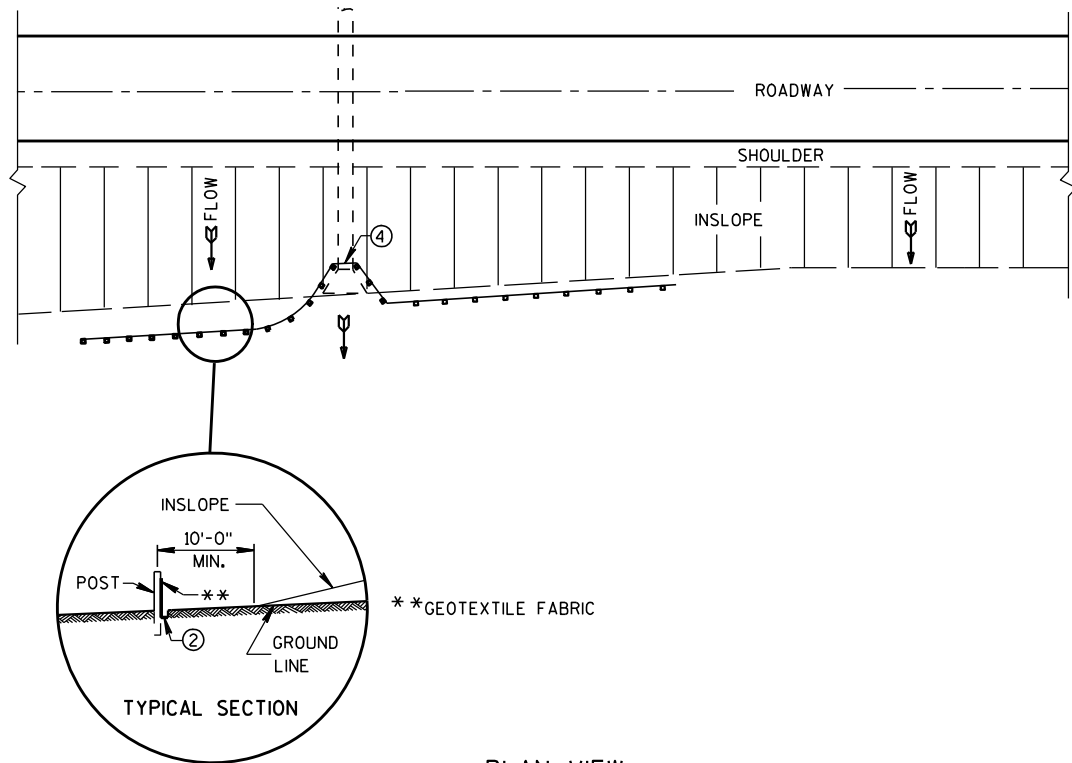
TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

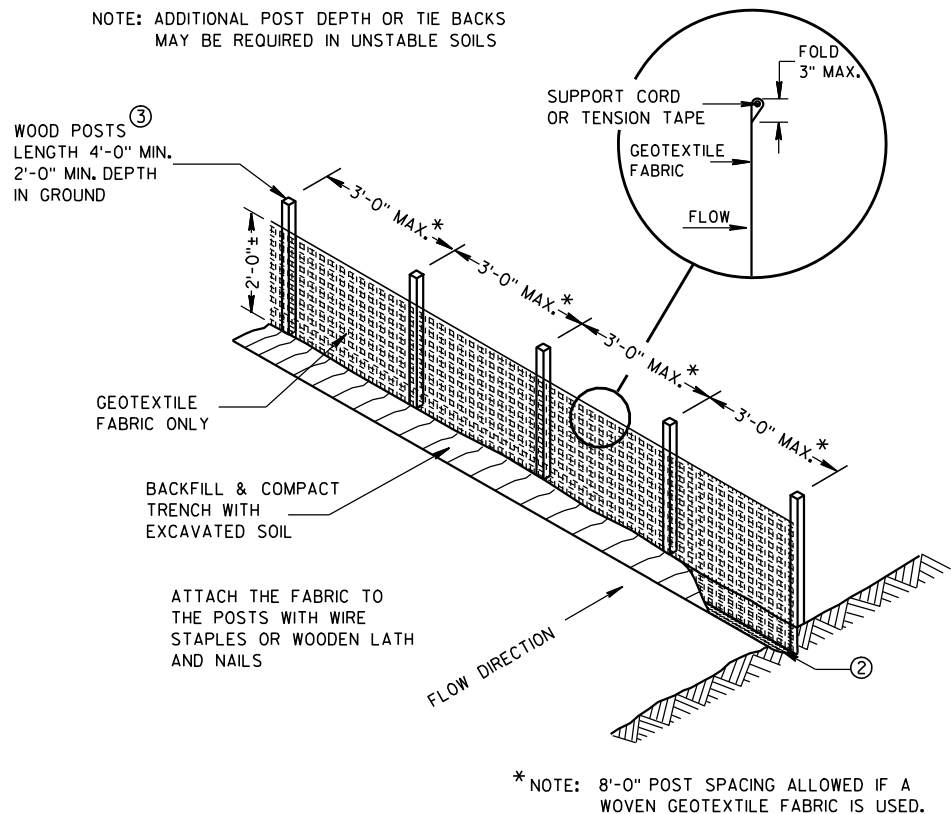
APPROVED

6/04/02  
DATE/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

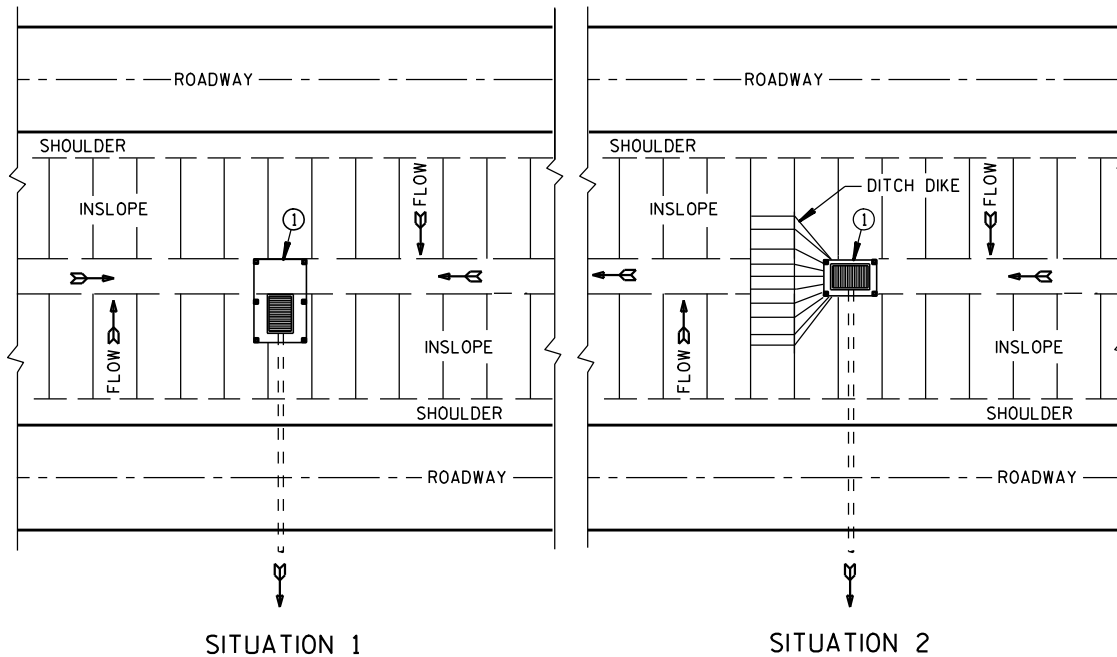
FHWA



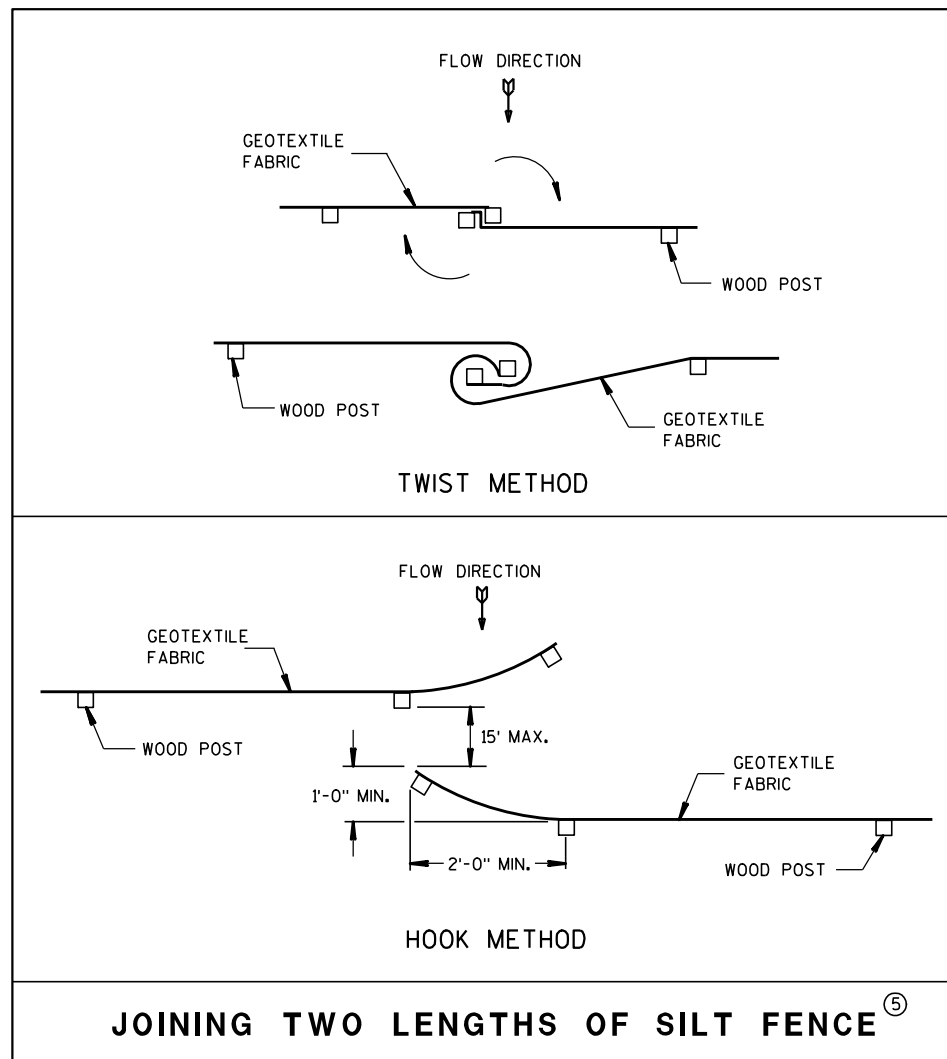
PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

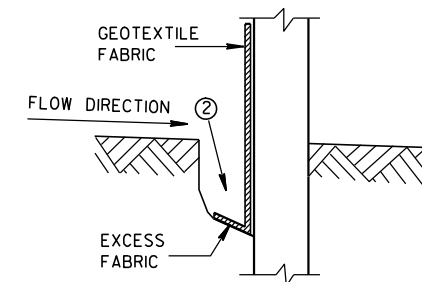


JOINING TWO LENGTHS OF SILT FENCE (5)

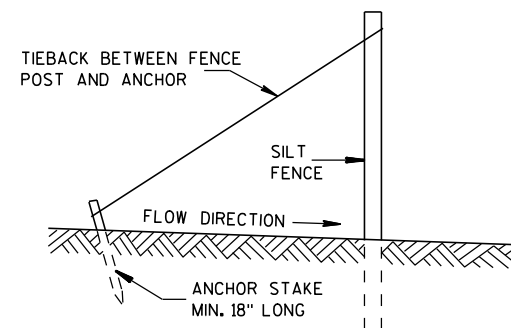
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

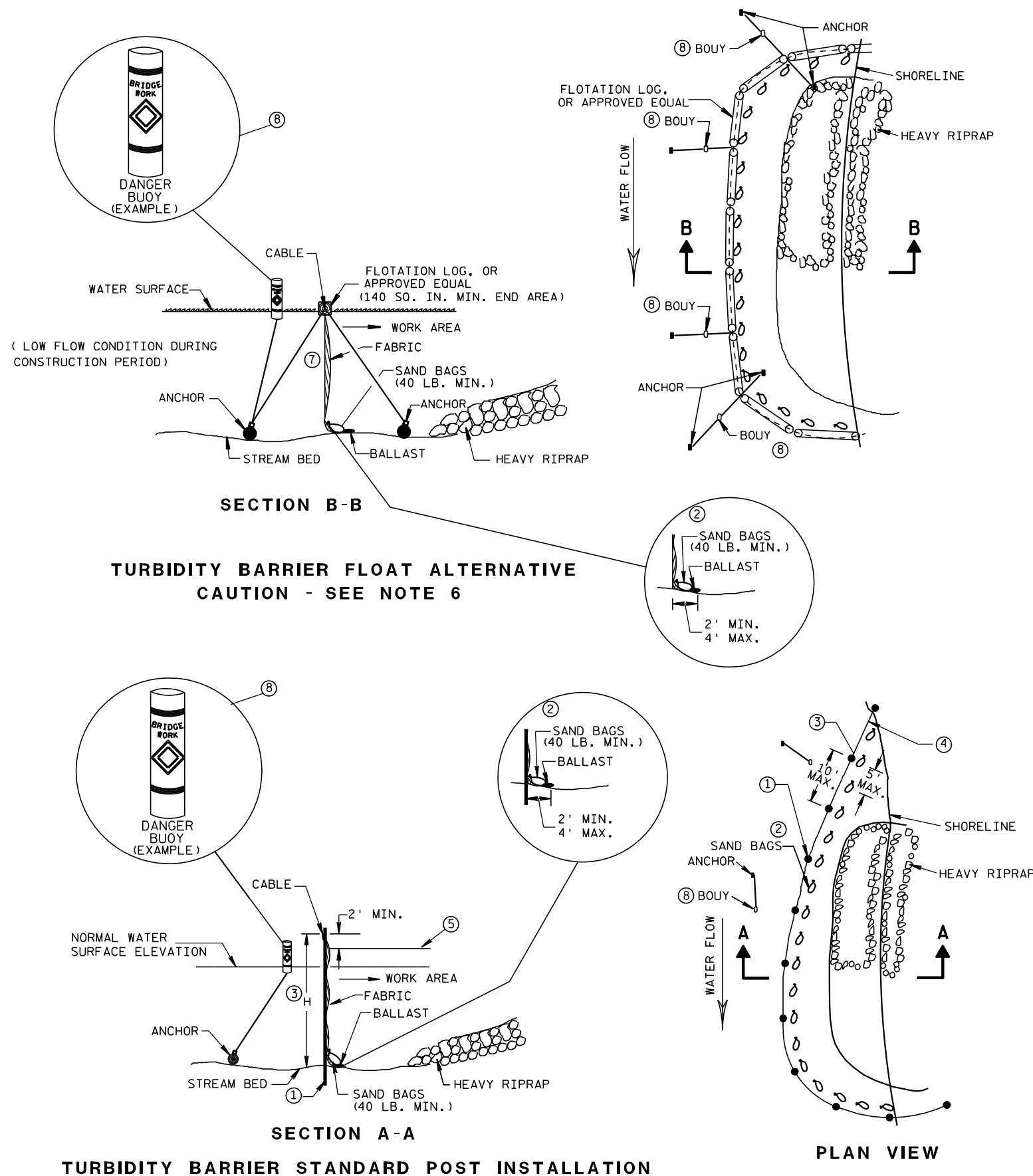


TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

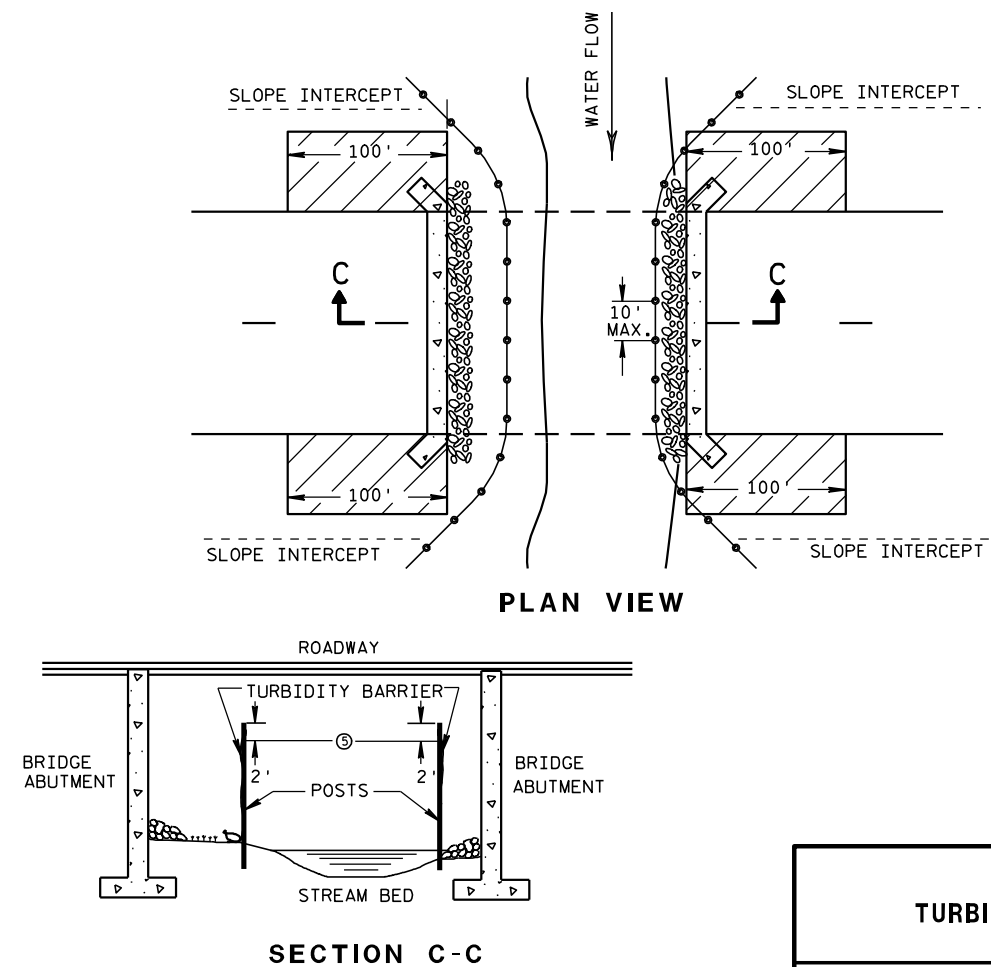


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

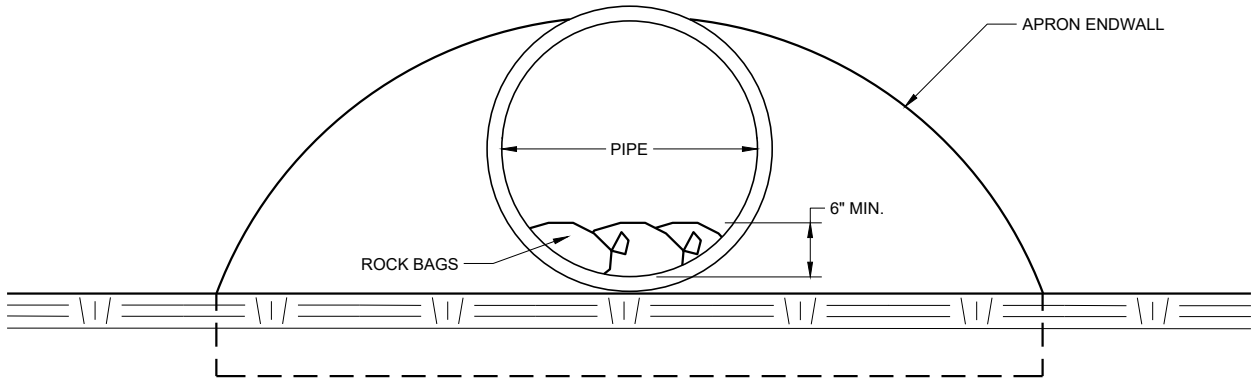
APPROVED

6/04/02  
DATE

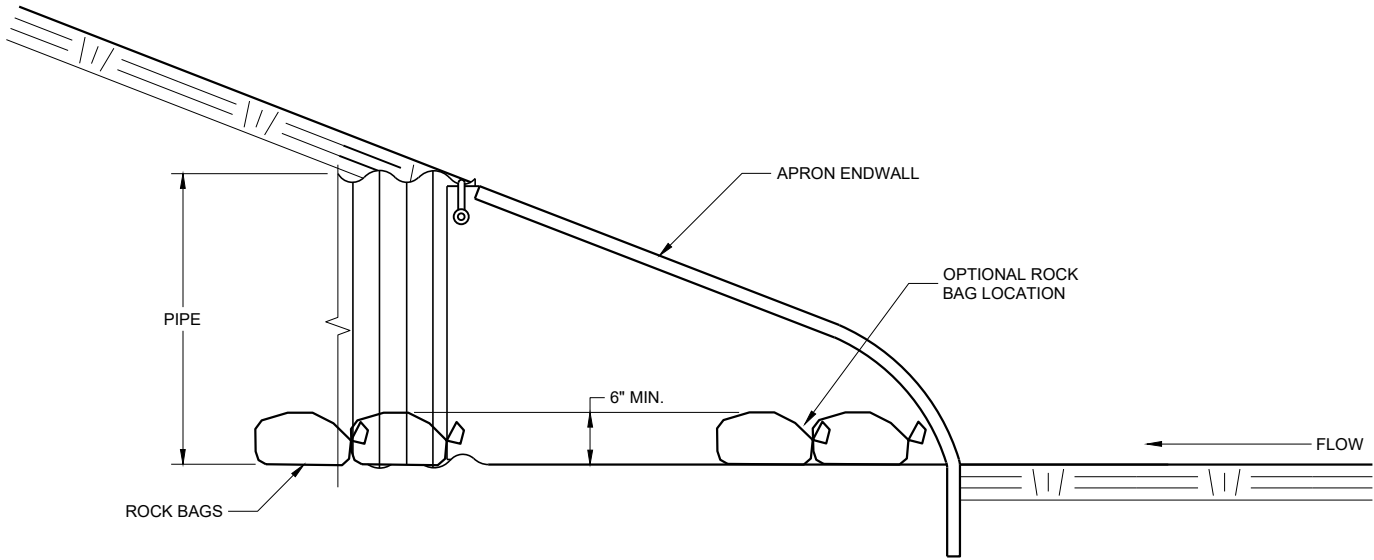
FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER





END VIEW



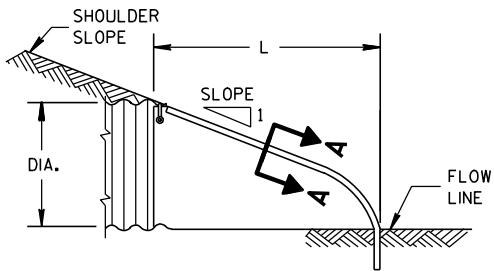
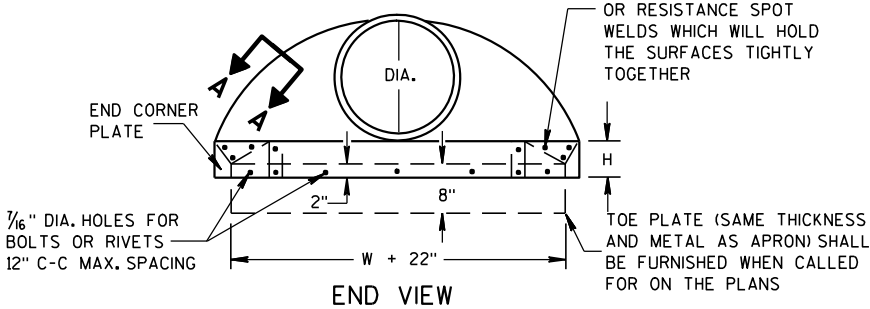
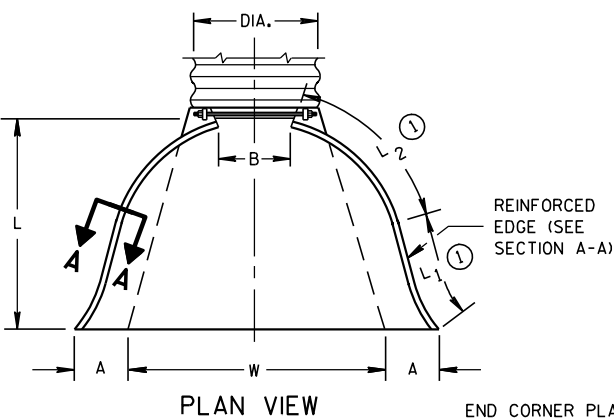
SIDE VIEW

**CULVERT PIPE CHECK**  
(INSTALL ON INLET END ONLY)

CULVERT PIPE CHECK	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED May 2019 DATE	/S/ Daniel Schave EROSION CONTROL ENGINEER
FHWA	

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1		1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1		1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1		1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1		1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1		1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1		1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1		2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1		2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1		3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1		3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1		3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1		3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1		3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1		3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1		3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1		3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1		3 Pc.

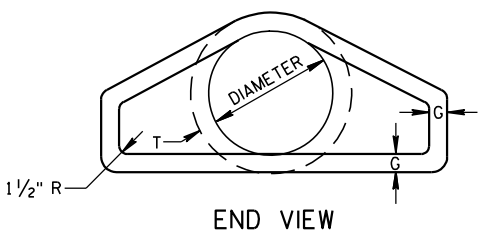
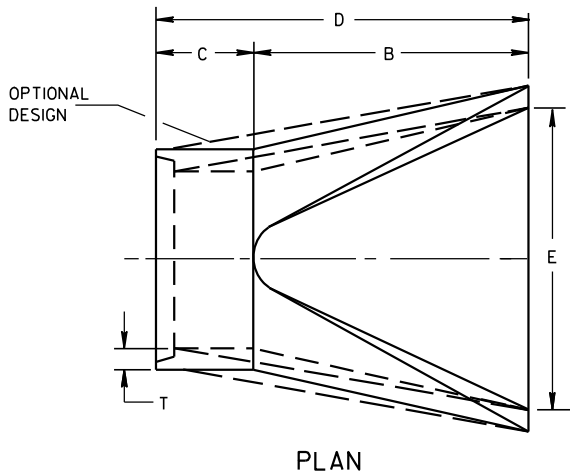
\* EXCEPT CENTER PANEL  
SEE GENERAL NOTES



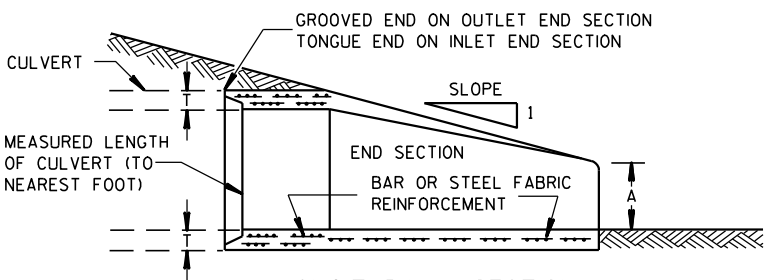
SIDE ELEVATION  
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 7/8	72 7/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 2/5 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

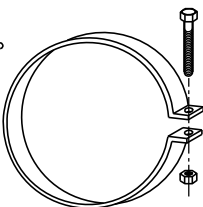
\* MINIMUM  
\*\* MAXIMUM



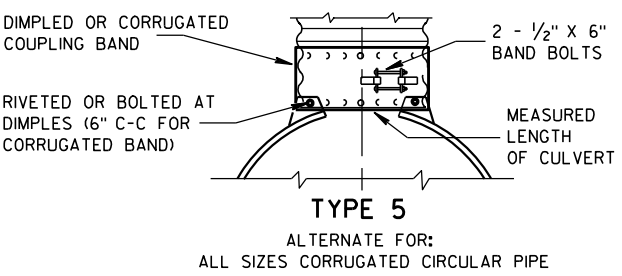
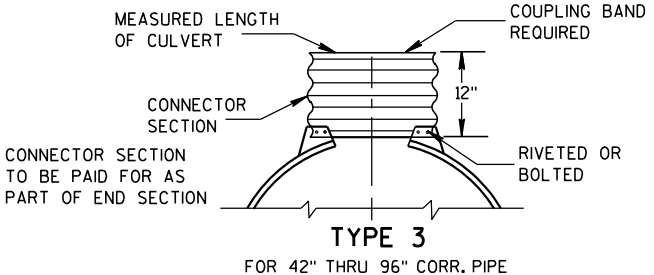
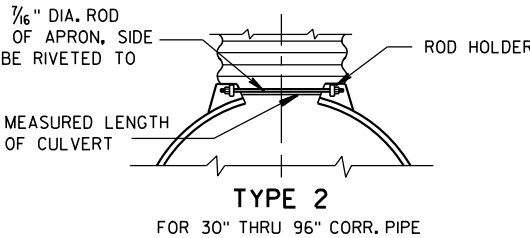
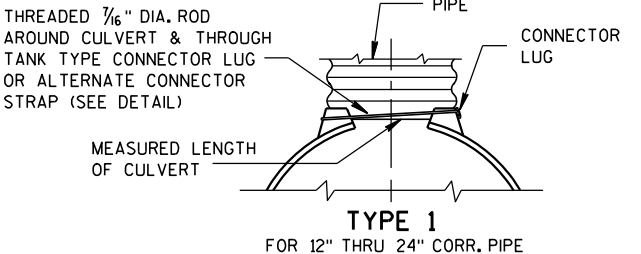
LONGITUDINAL SECTION  
CONCRETE ENDWALLS



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP



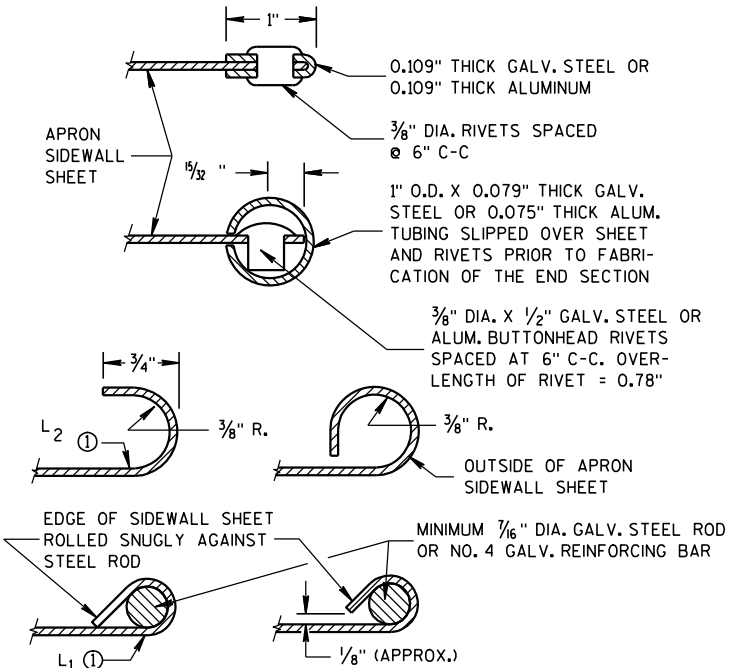
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

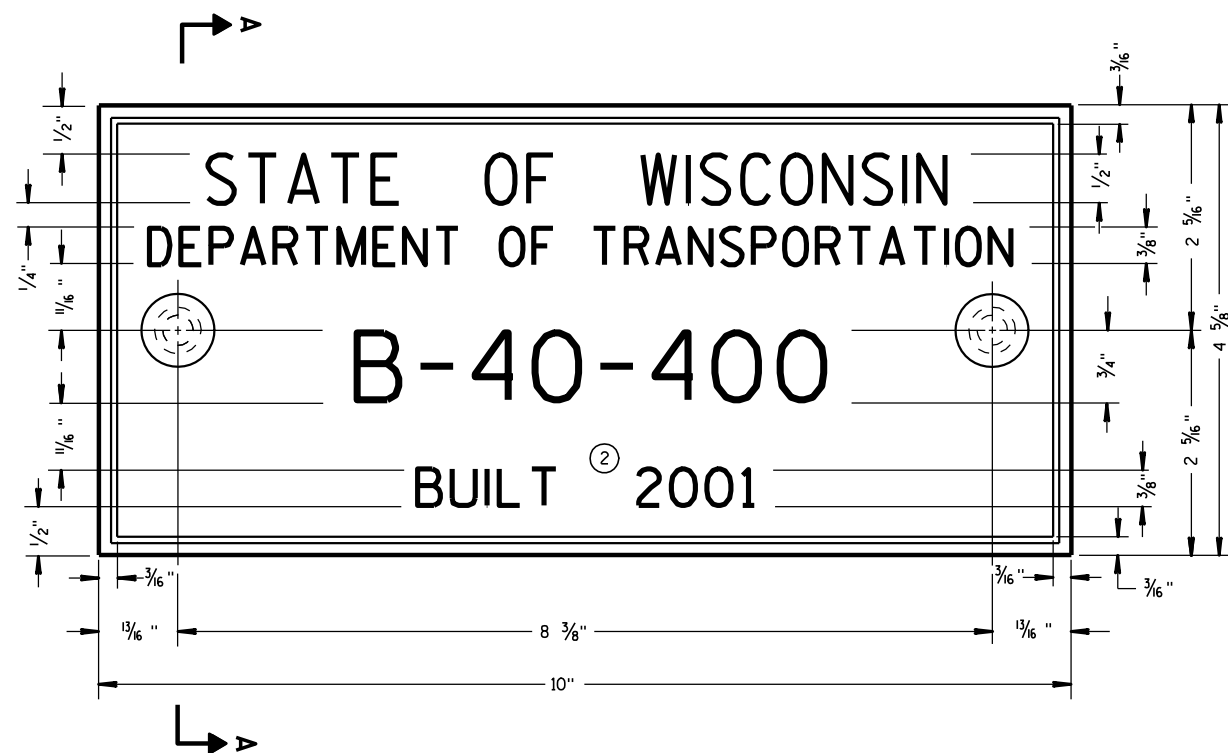
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

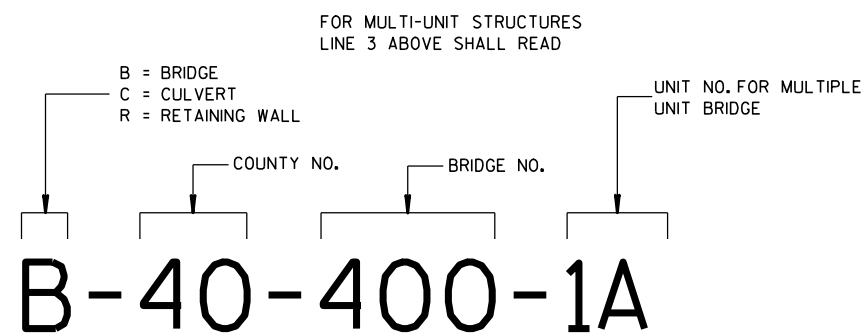
APRON ENDWALLS FOR  
CULVERT PIPE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
11/30/94  
DATE  
/S/ Rory L. Rhinesmith  
CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



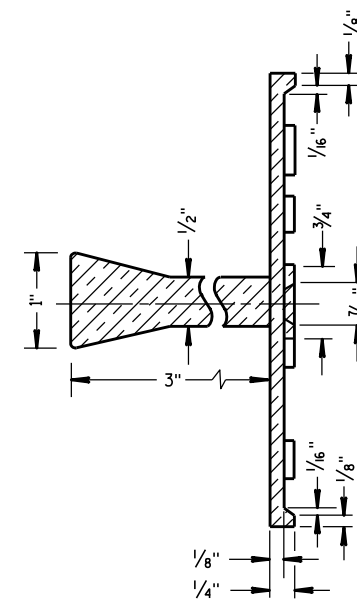
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

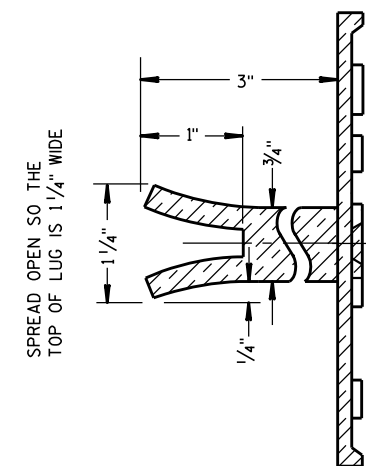
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

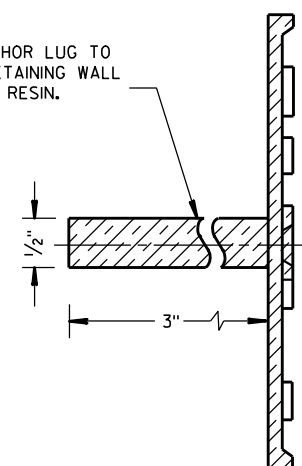


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

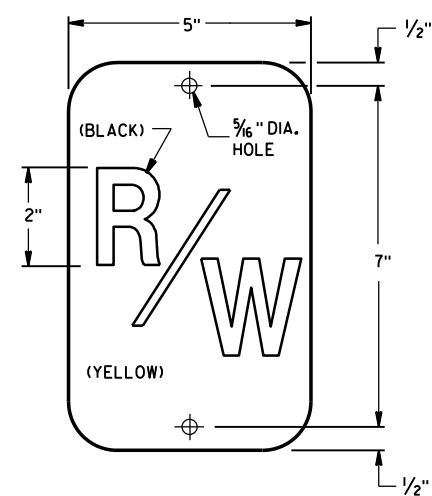
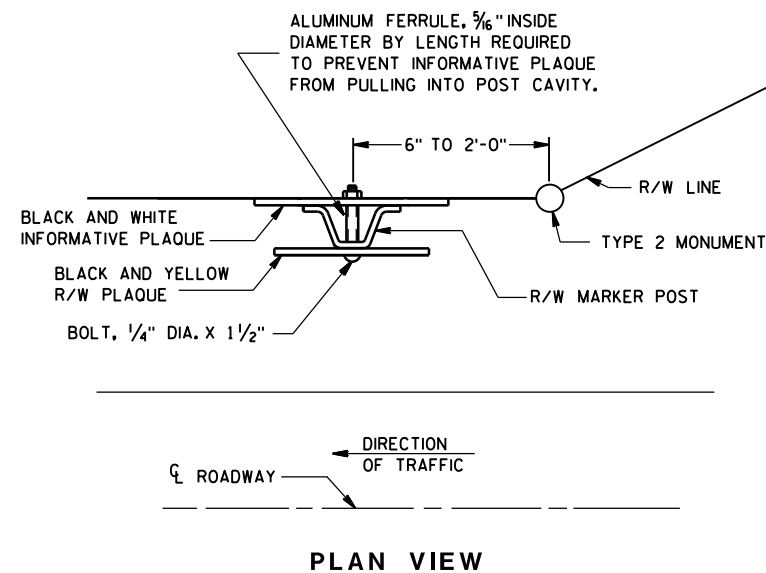
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

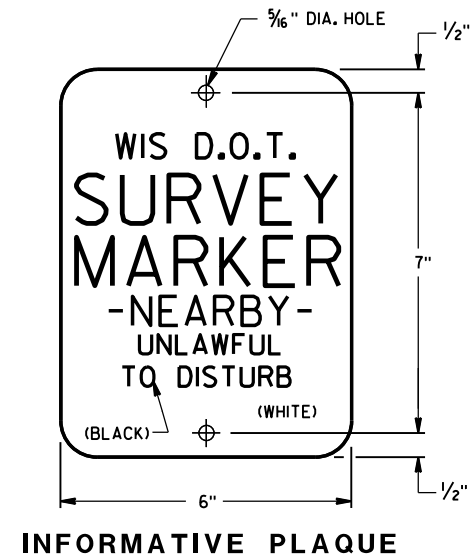
3/26/10  
DATE

FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE  
WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT  
OF TRANSPORTATION.



## GENERAL NOTES

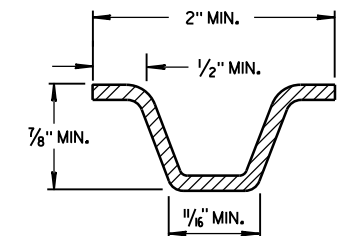
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

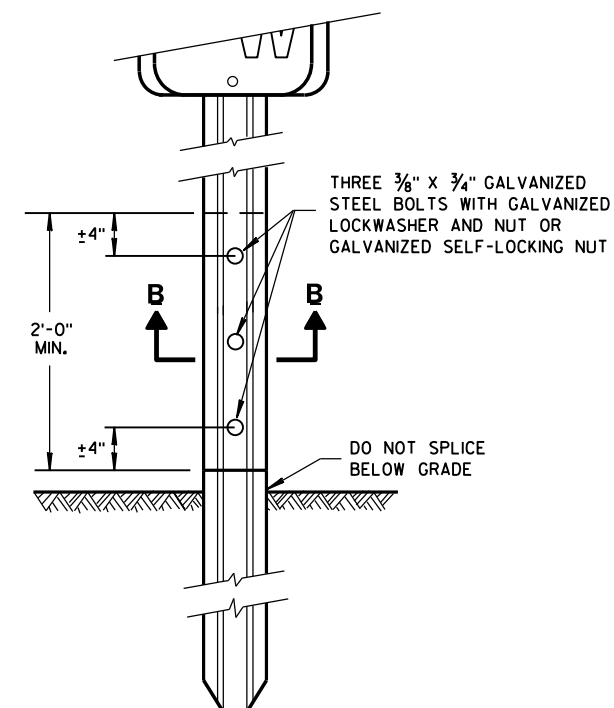
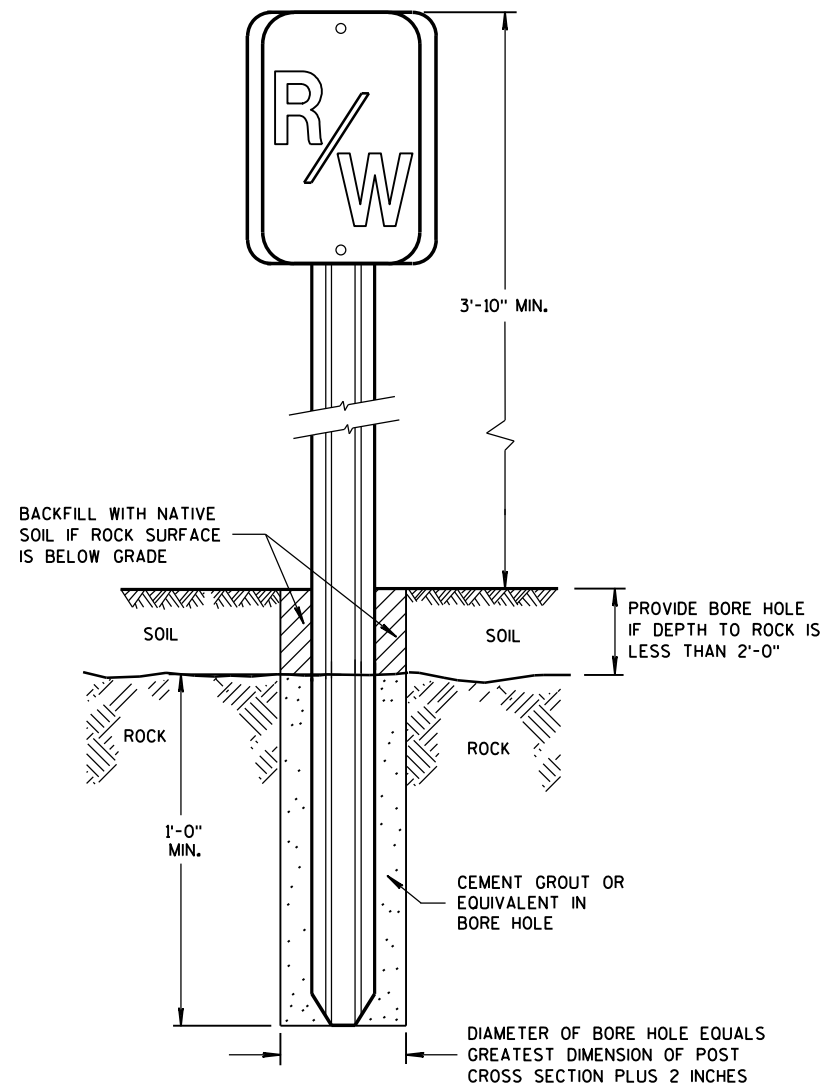
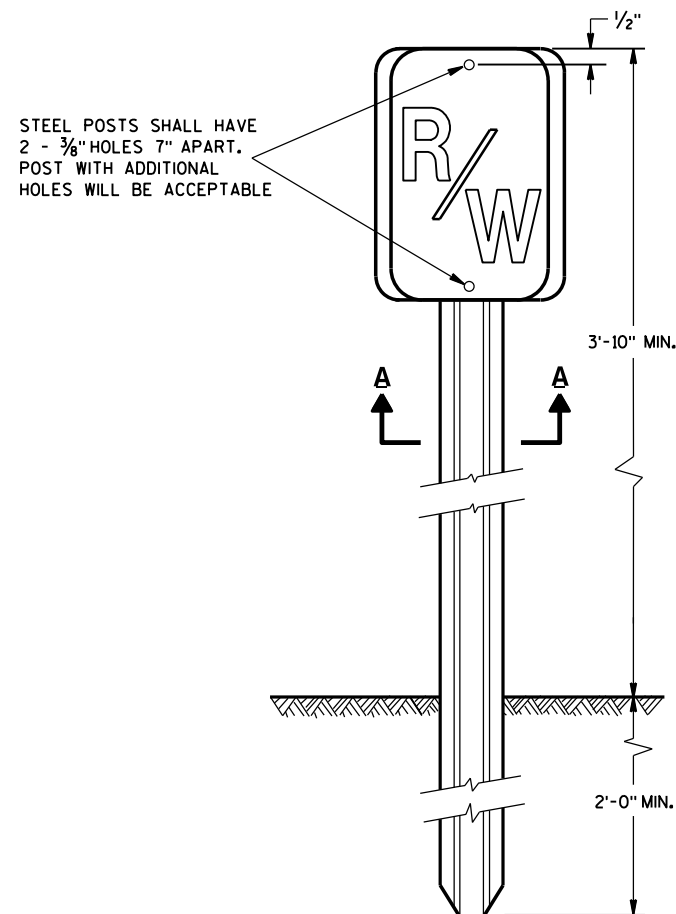
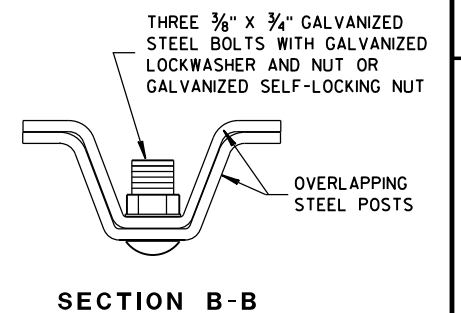
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR.
- FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



MIN. WEIGHT 1.12 LB./FT.  
**SECTION A-A**



MARKER POST  
FOR RIGHT-OF-WAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

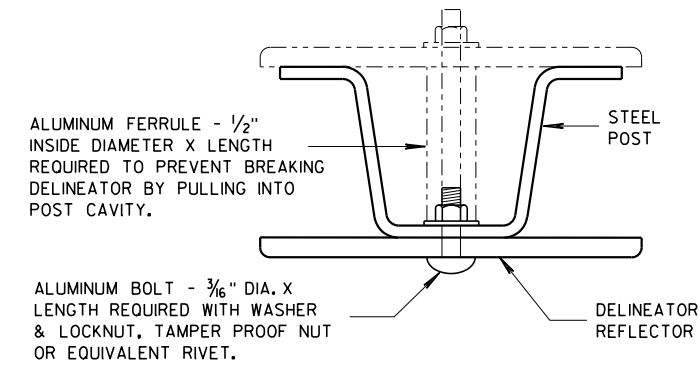
**APPROVED**

3/18/2016

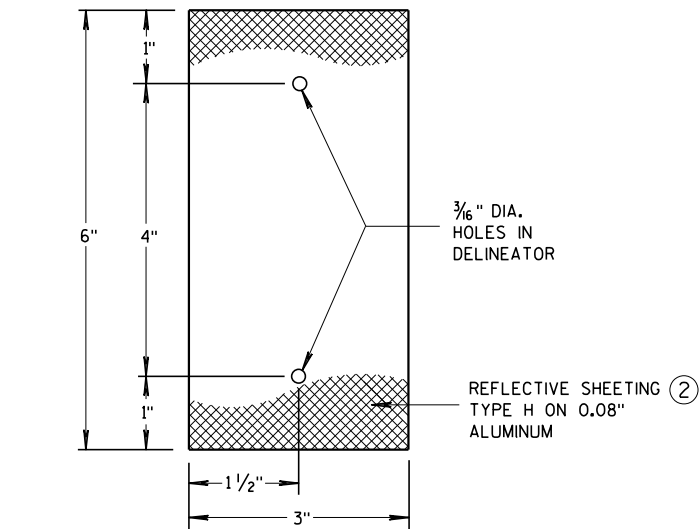
DATE

FHWA

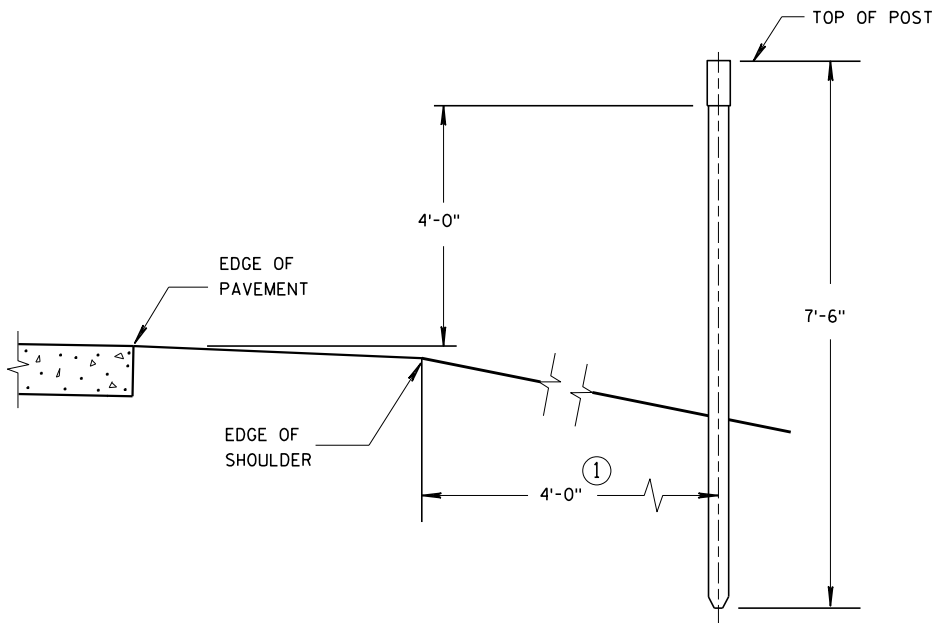
/S/ Ray Kumapayi  
CHIEF SURVEYING AND MAPPING ENGINEER



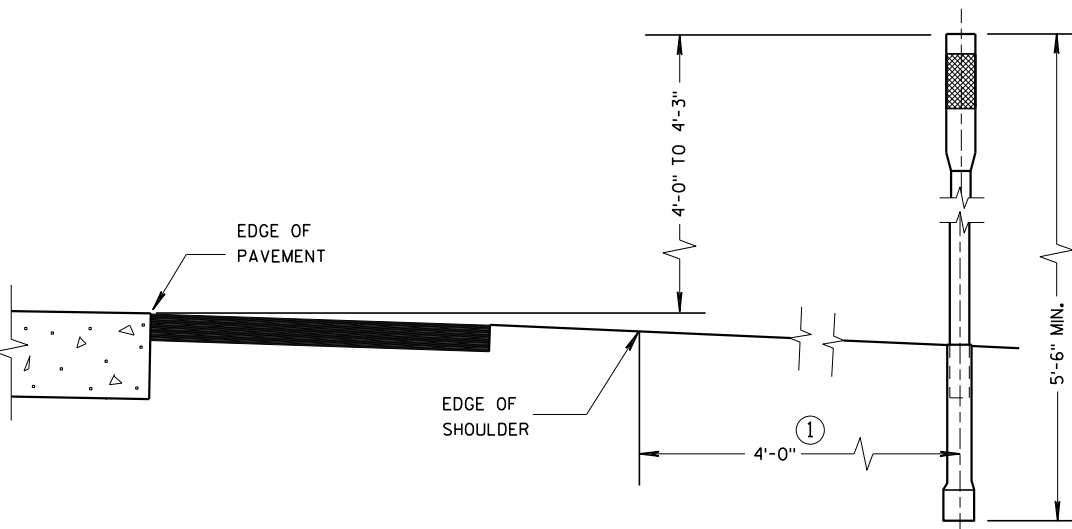
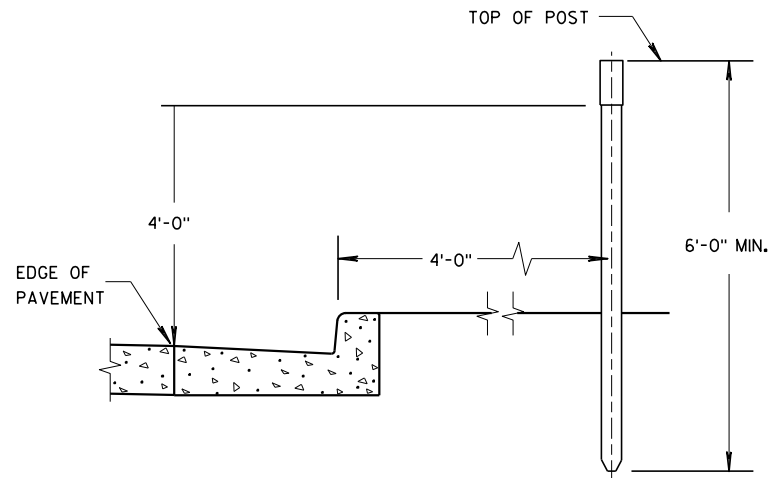
MOUNTING DETAIL FOR DELINEATOR REFLECTOR



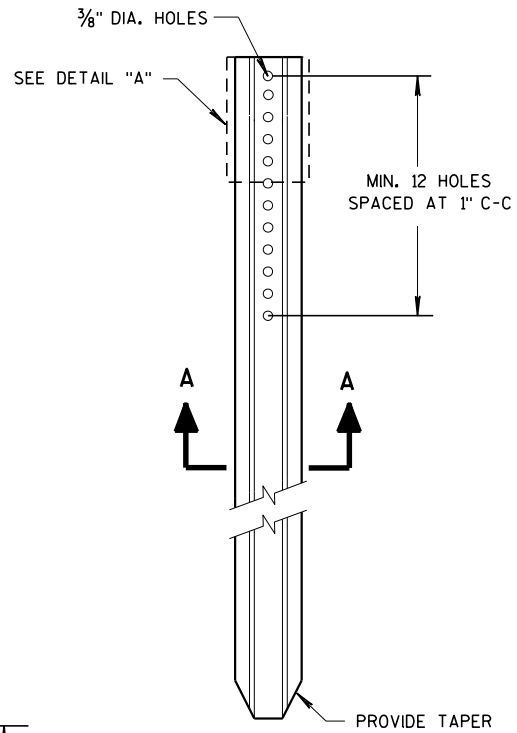
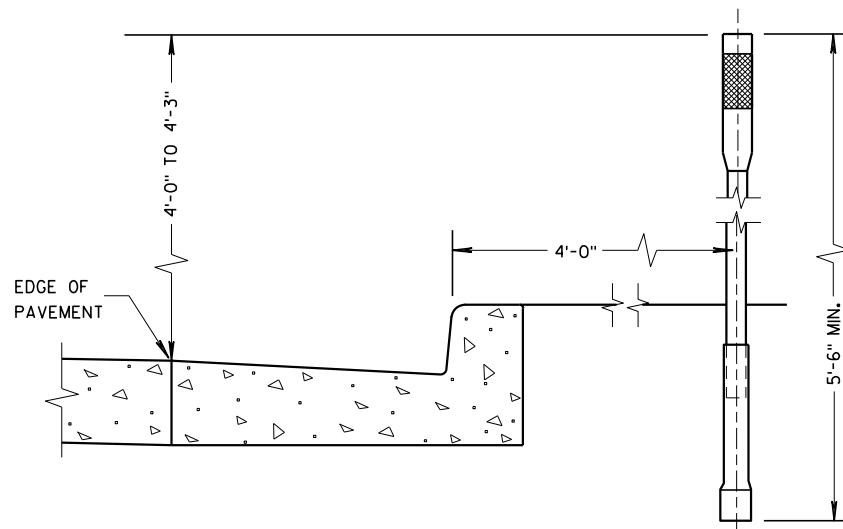
DETAIL "A"  
3" X 6" DELINEATOR REFLECTOR



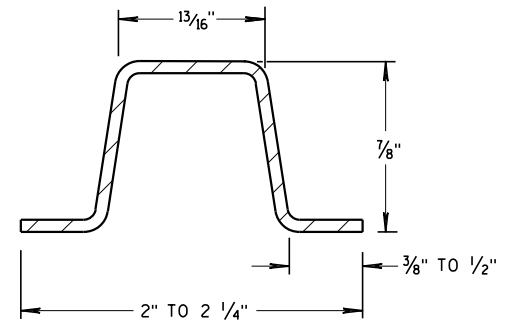
TYPICAL INSTALLATIONS OF DELINEATOR POSTS



TYPICAL INSTALLATIONS OF FLEXIBLE DELINEATOR POSTS



DELINEATOR POST



SECTION A-A  
WEIGHT 1.12 LBS PER FT. ± 0.1 LB.

REFLECTOR SPACING TABLE

REFLECTOR SPACING	LOCATION
400'	MAINLINE
100'	RAMPS *

\* START AT BEGINNING OF RAMP TAPER AND END AT END OF RAMP TAPER.

GENERAL NOTES

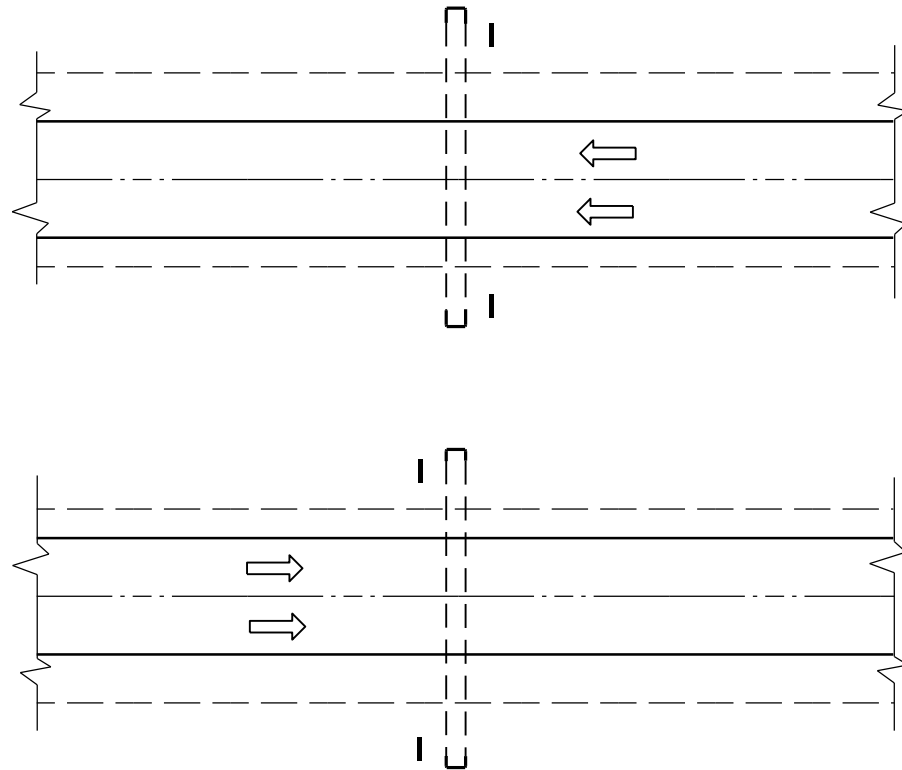
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① DELINEATORS SHALL BE PLACED AT A CONSTANT DISTANCE FROM THE EDGE OF THE SHOULDER FOR THE LENGTH OF THE INSTALLATION.
- ② FURNISH TYPE H SHEETING FROM THE APPROVED PRODUCTS LIST.

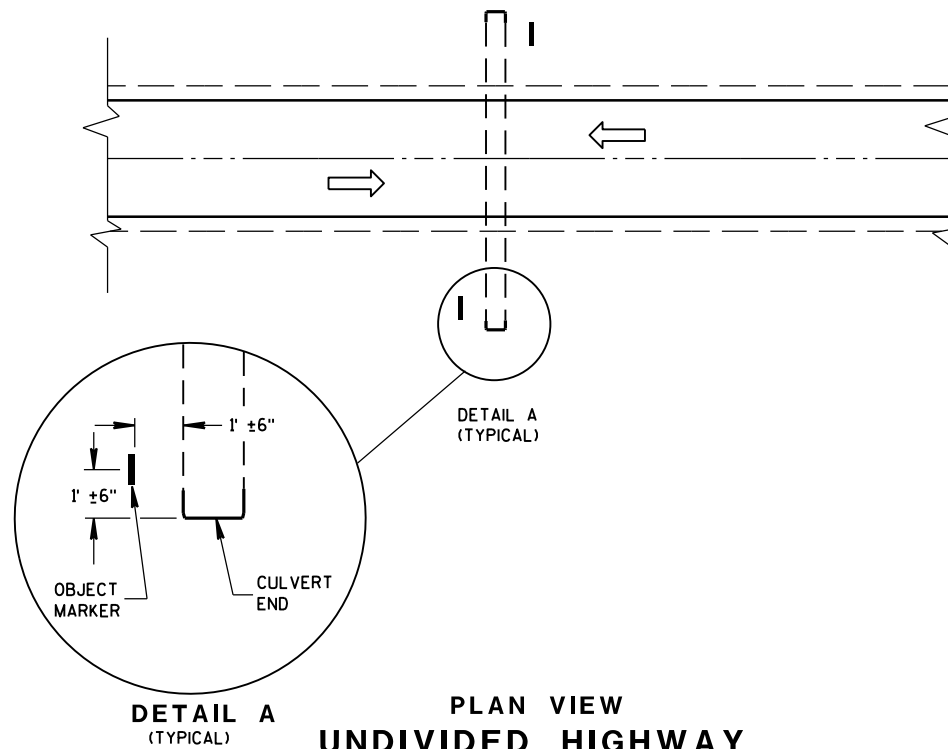
DELINEATOR POST  
WITH REFLECTIVE SHEETING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

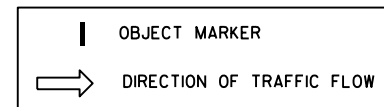
APPROVED  
March 2018 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA



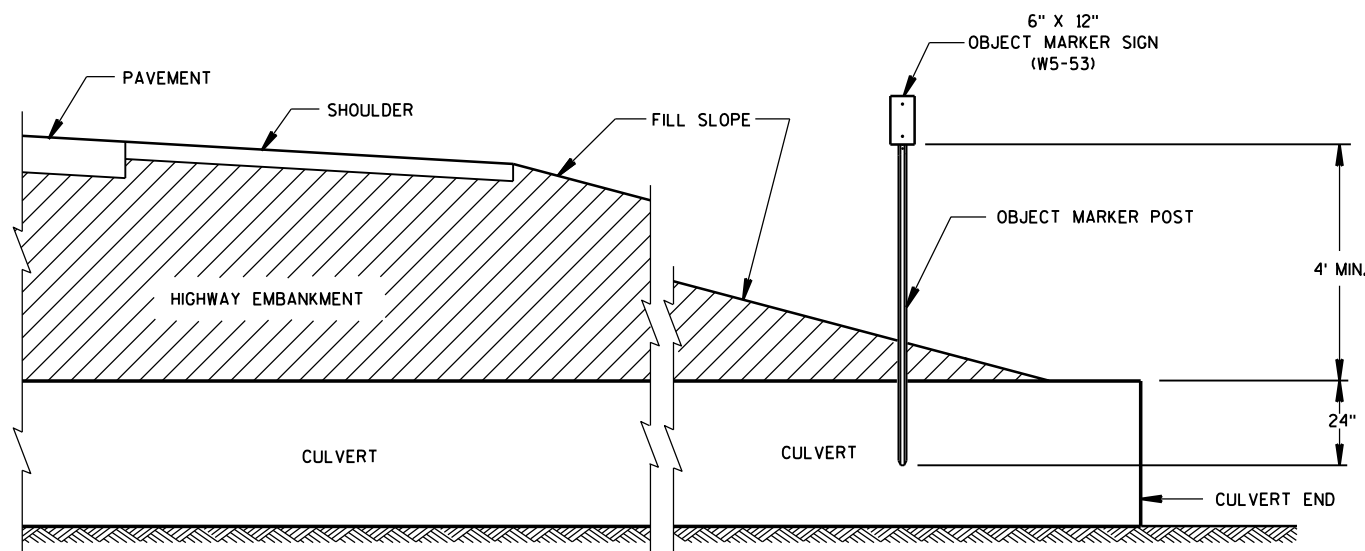
PLAN VIEW  
DIVIDED HIGHWAY



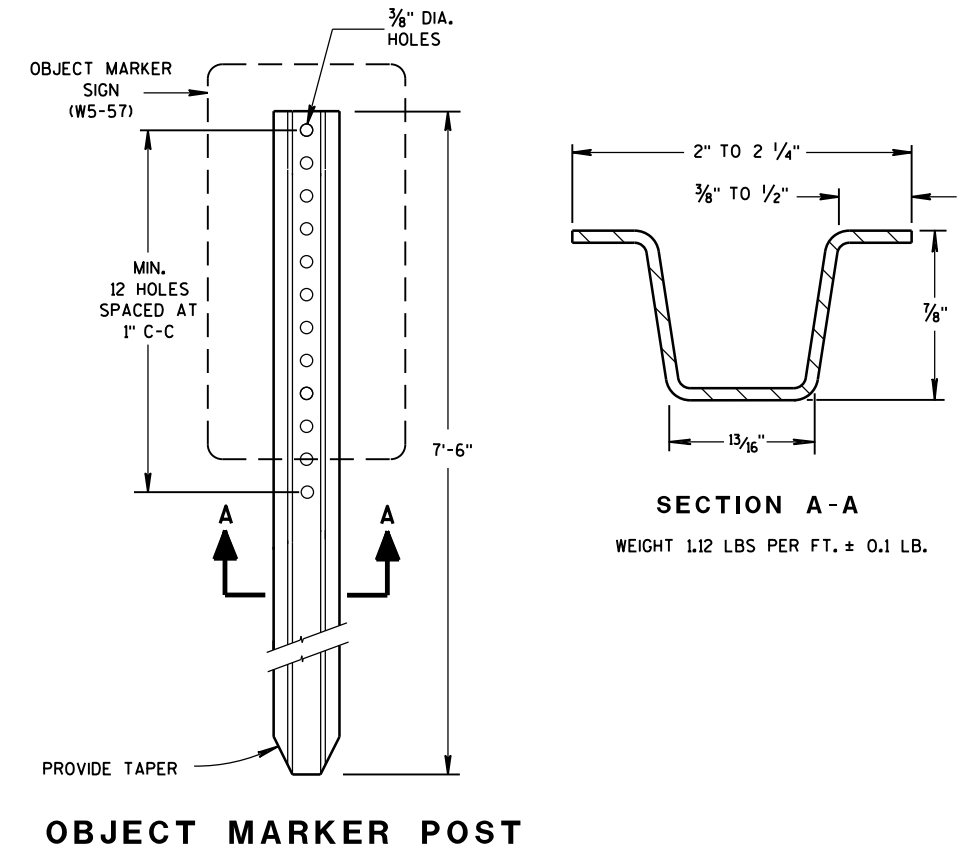
PLAN VIEW  
UNDIVIDED HIGHWAY



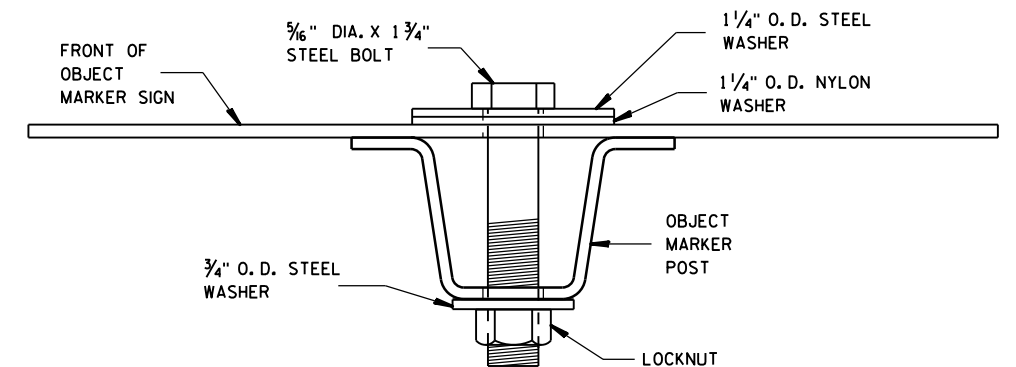
OBJECT MARKER LOCATION



CROSS SECTION  
OBJECT MARKER PLACEMENT



OBJECT MARKER POST

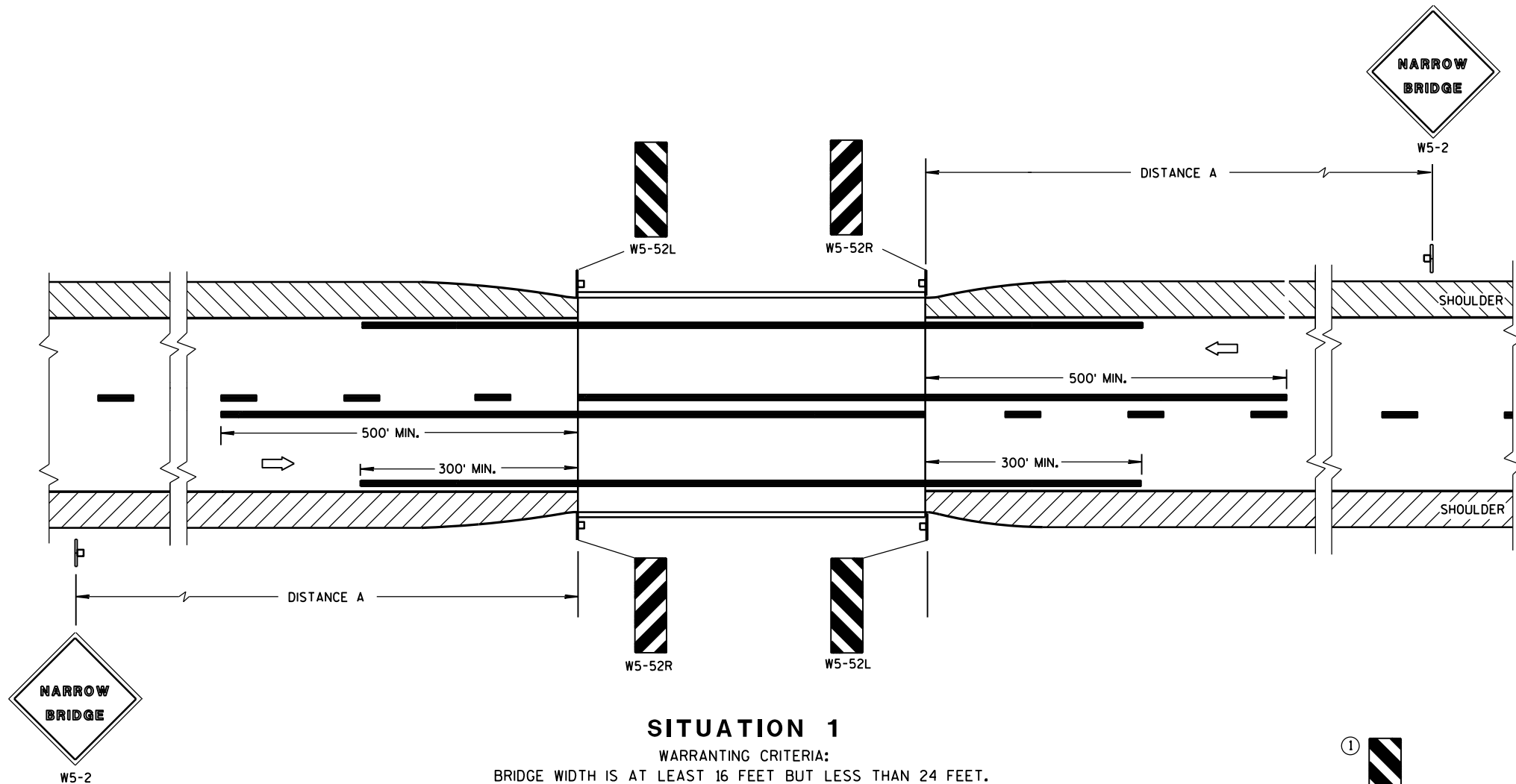


MOUNTING DETAIL FOR  
OBJECT MARKER SIGN

OBJECT MARKER  
FOR HAZARDOUS CULVERT

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2017 /S/ Matthew Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

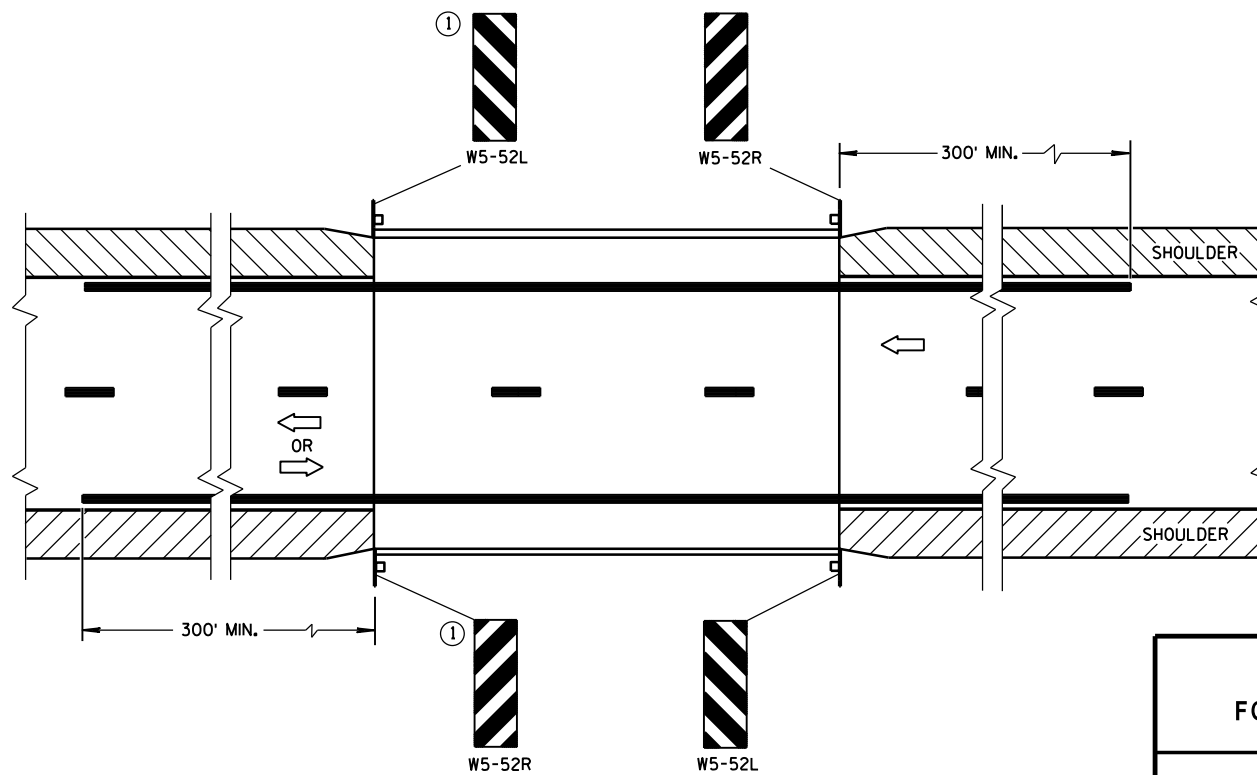
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

#### APPROVED






June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA



LEGEND

-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  TEMPORARY PORTABLE RUMBLE STRIP ARRAY
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS, DEVICES, AND LOCATION OF ALL FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

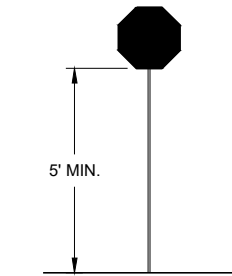
WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGING

- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT REMOVE TEMPORARY PORTABLE RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.
- FOR MOVING WORK OPERATIONS, POST ADDITIONAL W20-7A FLAGGER SIGNS AT APPROXIMATELY 3,500' INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
  - SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- WHEN THE DISTANCE BETWEEN FLAGGERS EXCEEDS 2 MILES, A PILOT CAR IS REQUIRED. WHEN CURVES REDUCE SIGHT DISTANCE BELOW 400', A PILOT CAR IS REQUIRED.

TEMPORARY PORTABLE RUMBLE STRIPS

- UTILIZE TEMPORARY PORTABLE RUMBLE STRIPS ON ALL FLAGGING OPERATIONS.
- EACH TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.
- ONLY USE TEMPORARY PORTABLE RUMBLE STRIPS FOR THE APPROVED PRODUCTS LIST.
- INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS.
- PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.
- DO NOT INSTALL TEMPORARY PORTABLE RUMBLE STRIPS ON GRAVEL, MILLED SURFACES, OR ASPHALT THAT HAS BEEN PAVED LESS THAN 12 HOURS.



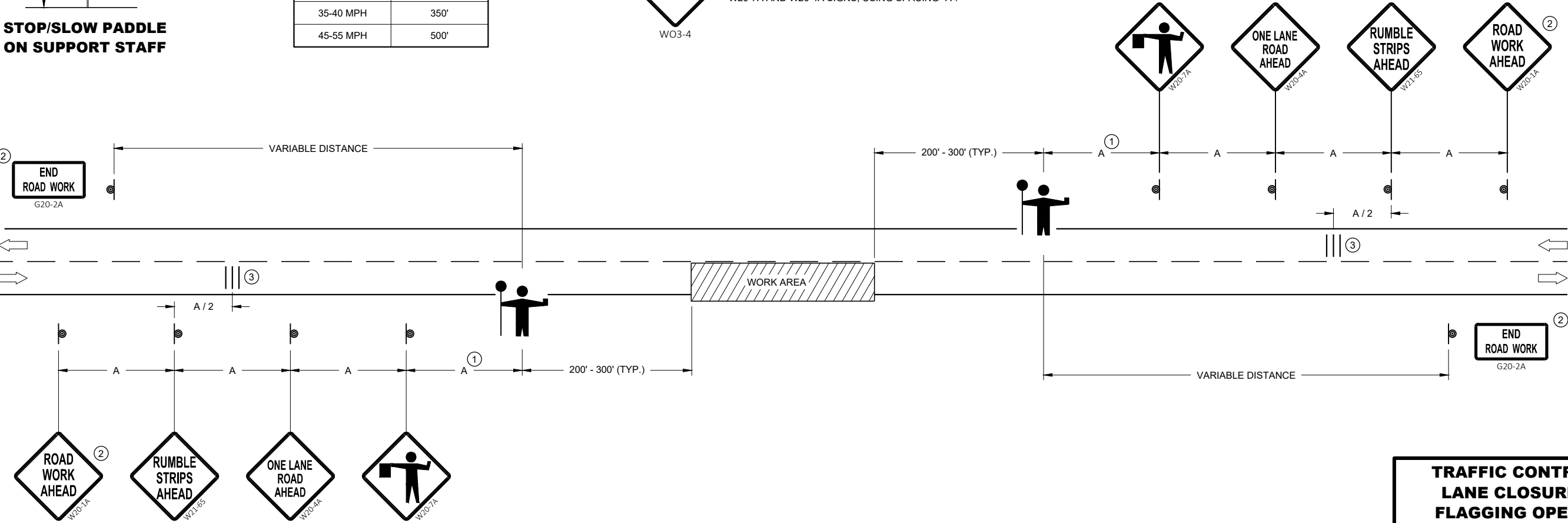
STOP/SLOW PADDLE ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING "A"
25-30 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF W03-4 SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING "A".



TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

**TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
May 2019  
DATE

/S/ Andrew Heidtke  
WORK ZONE ENGINEER

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

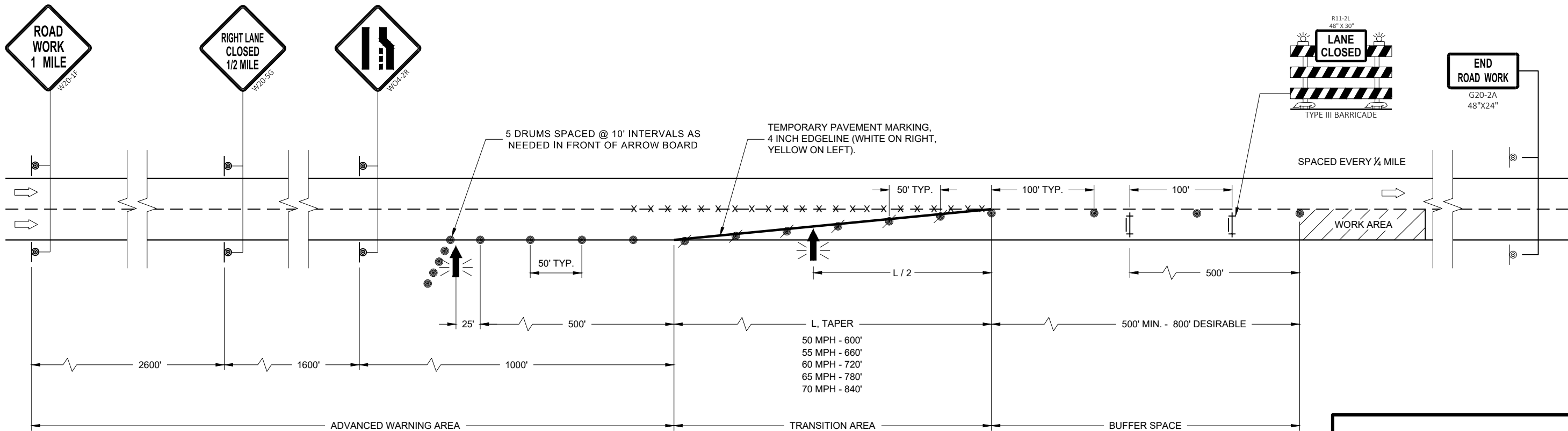
ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS

NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE ONE HALF THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

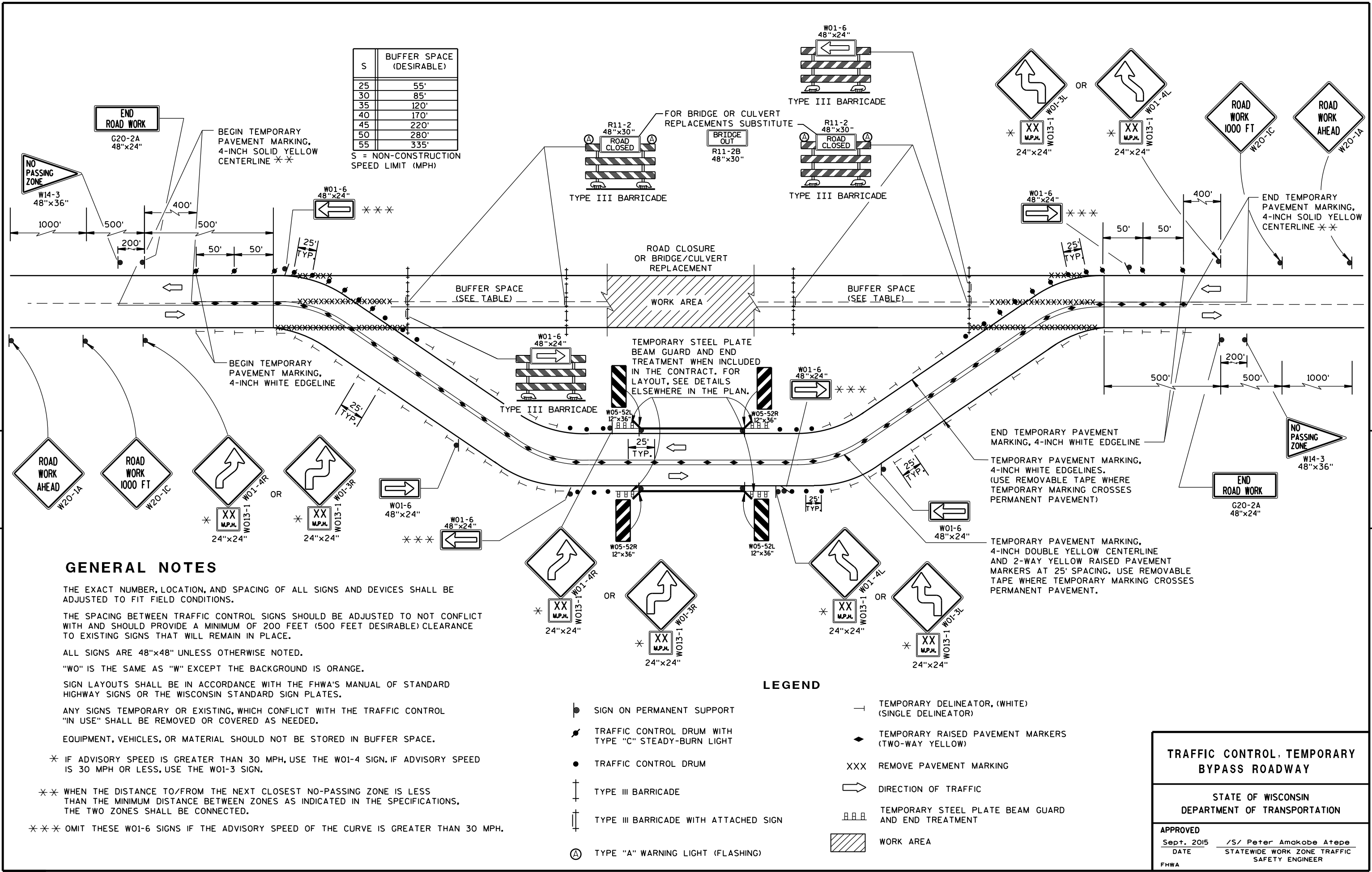
CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS.

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- TYPE "A" WARNING LIGHT (FLASHING)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- WORK AREA
- FLASHING ARROW BOARD



TRAFFIC CONTROL LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED November 2018 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	





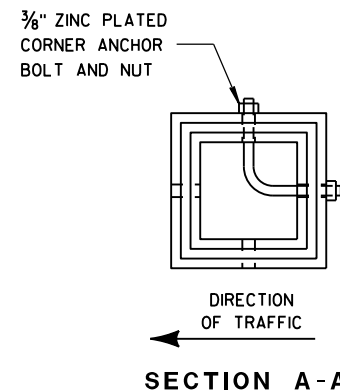
DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

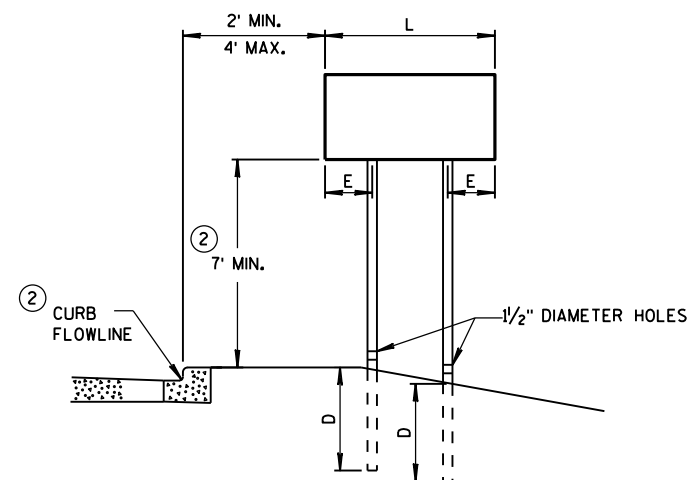
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



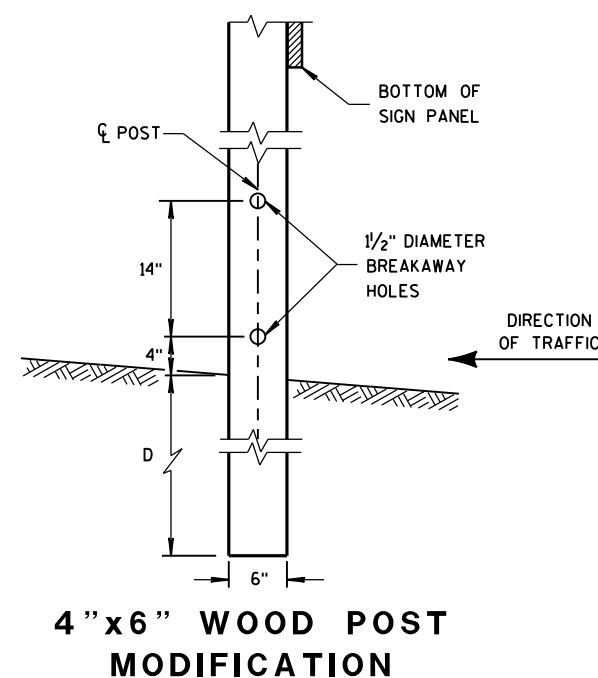
SECTION A-A



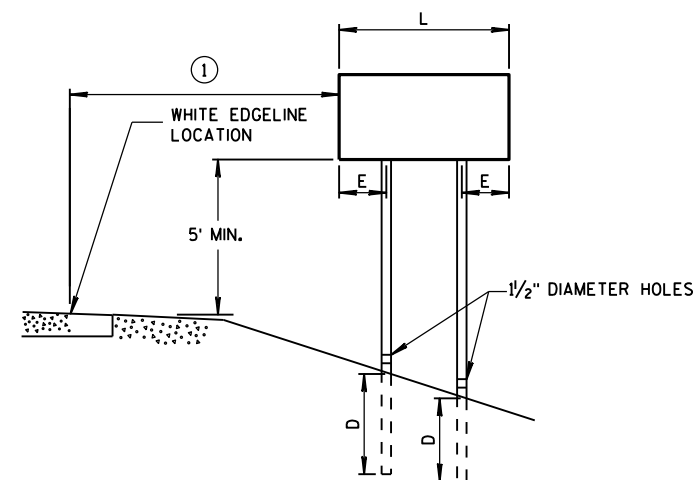
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

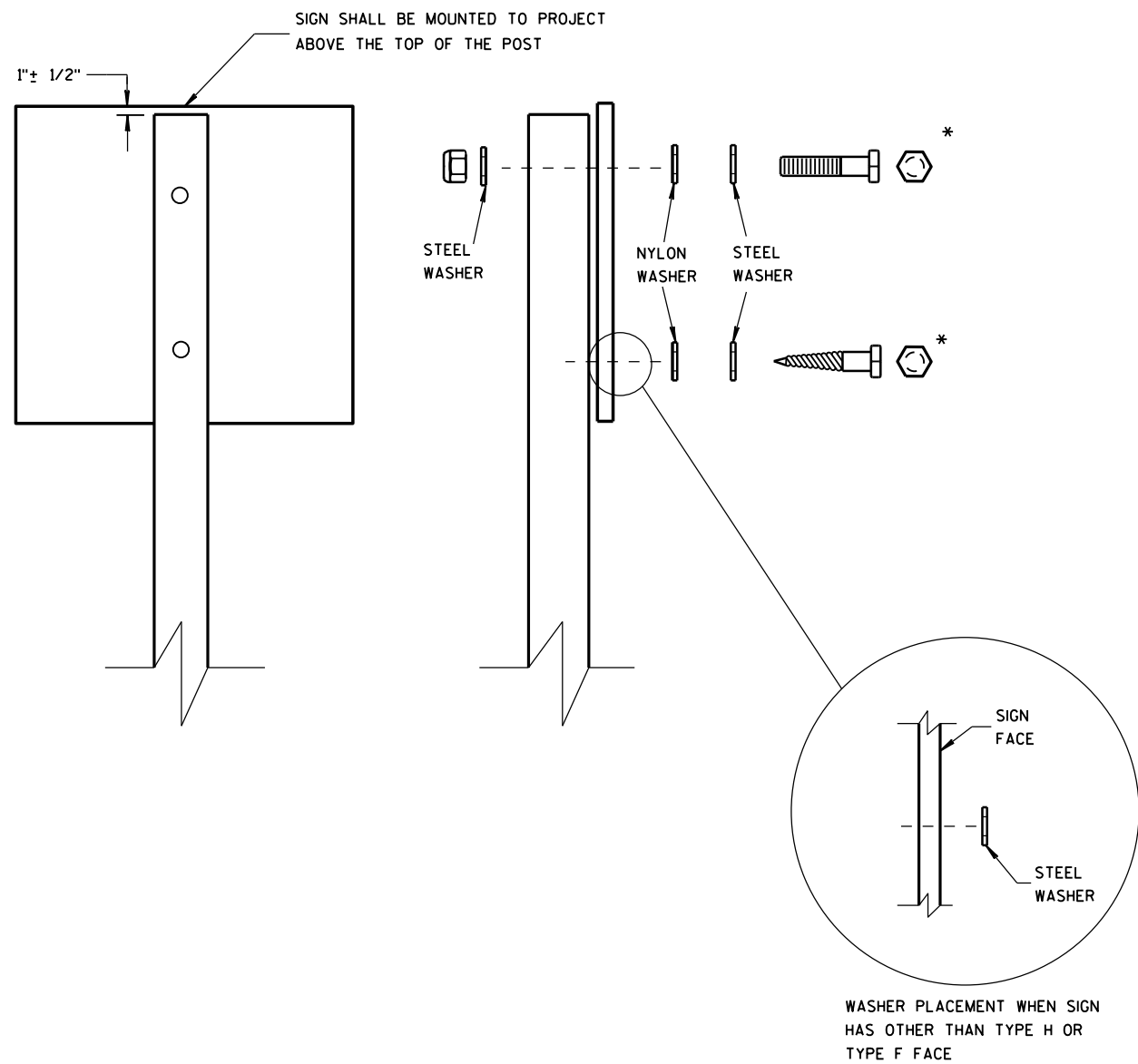
SEE NOTE ③

## GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
  - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

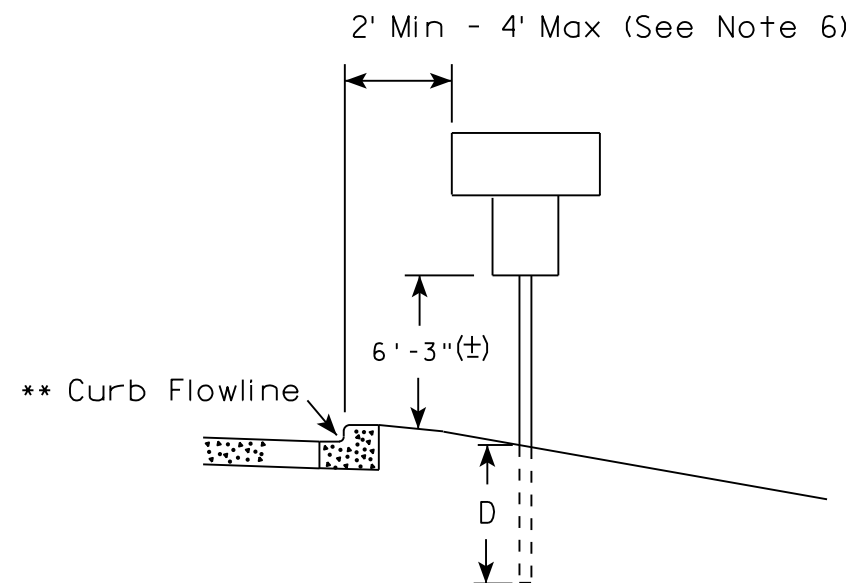
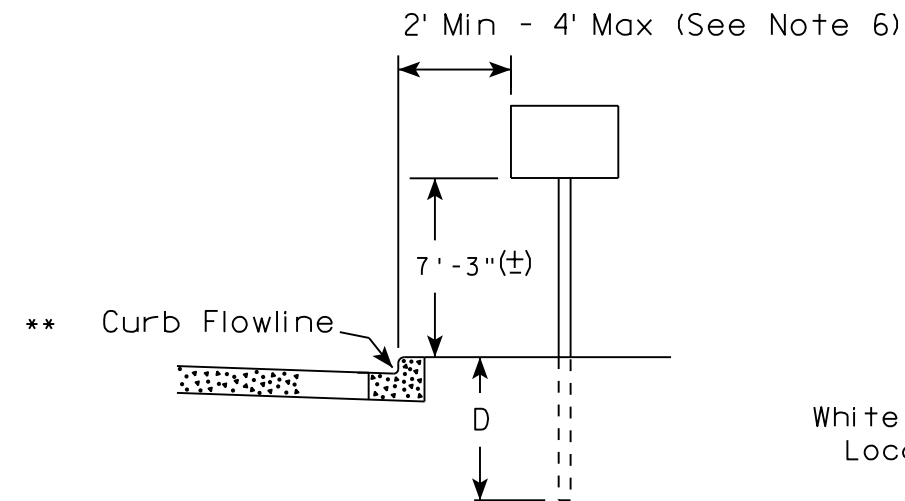
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
  - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

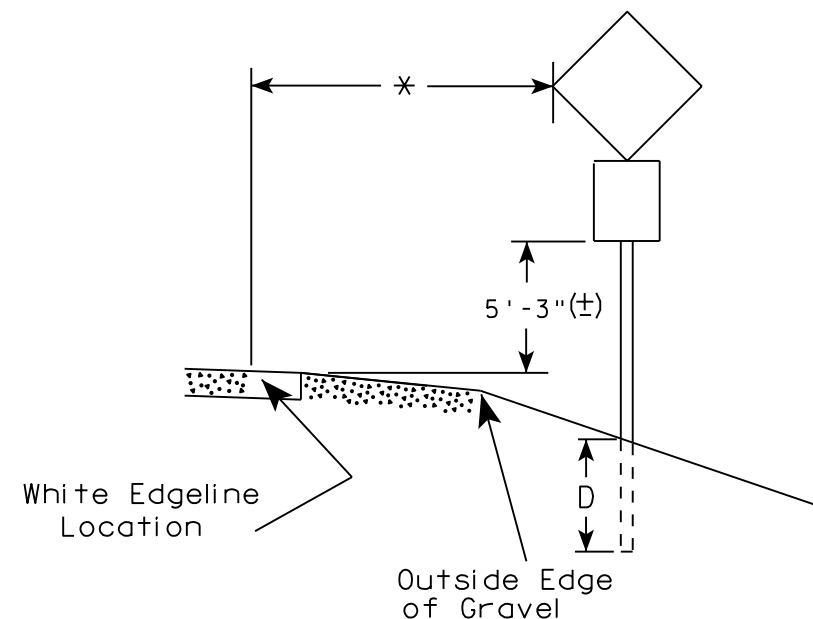
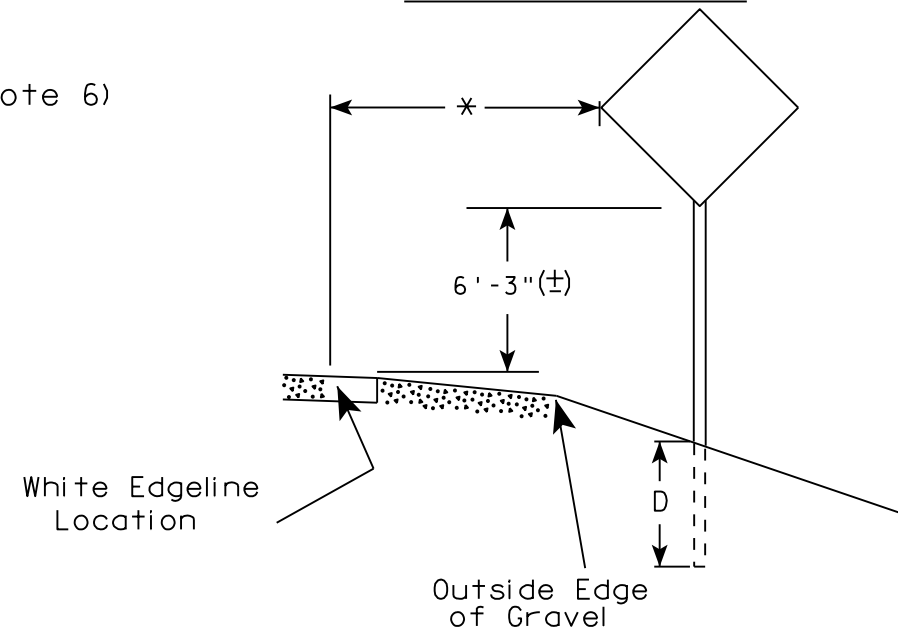
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heldtke WORK ZONE ENGINEER
FHWA	

## URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

## RURAL AREA (See Note 2)



✱ 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

## GENERAL NOTES

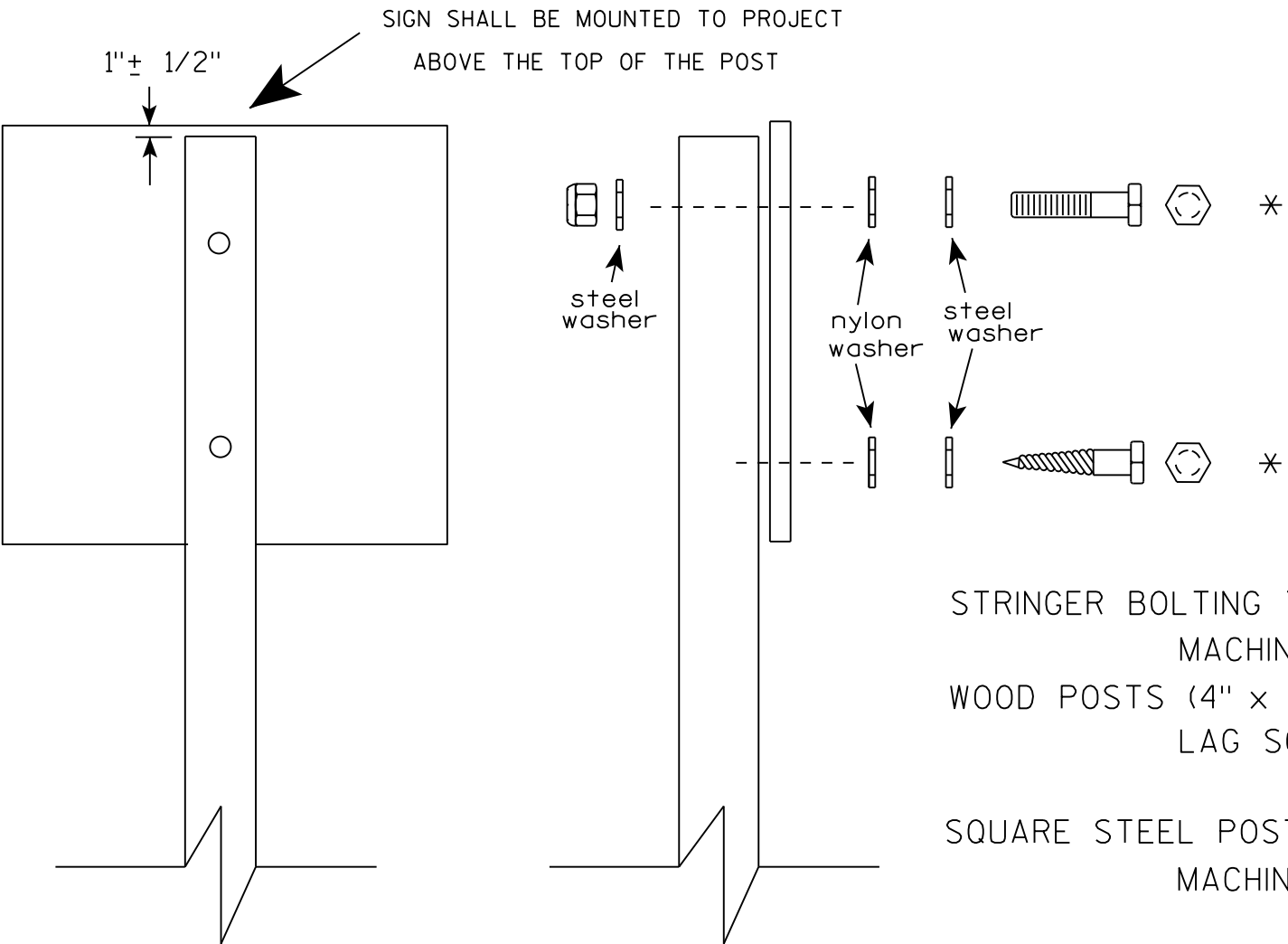
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

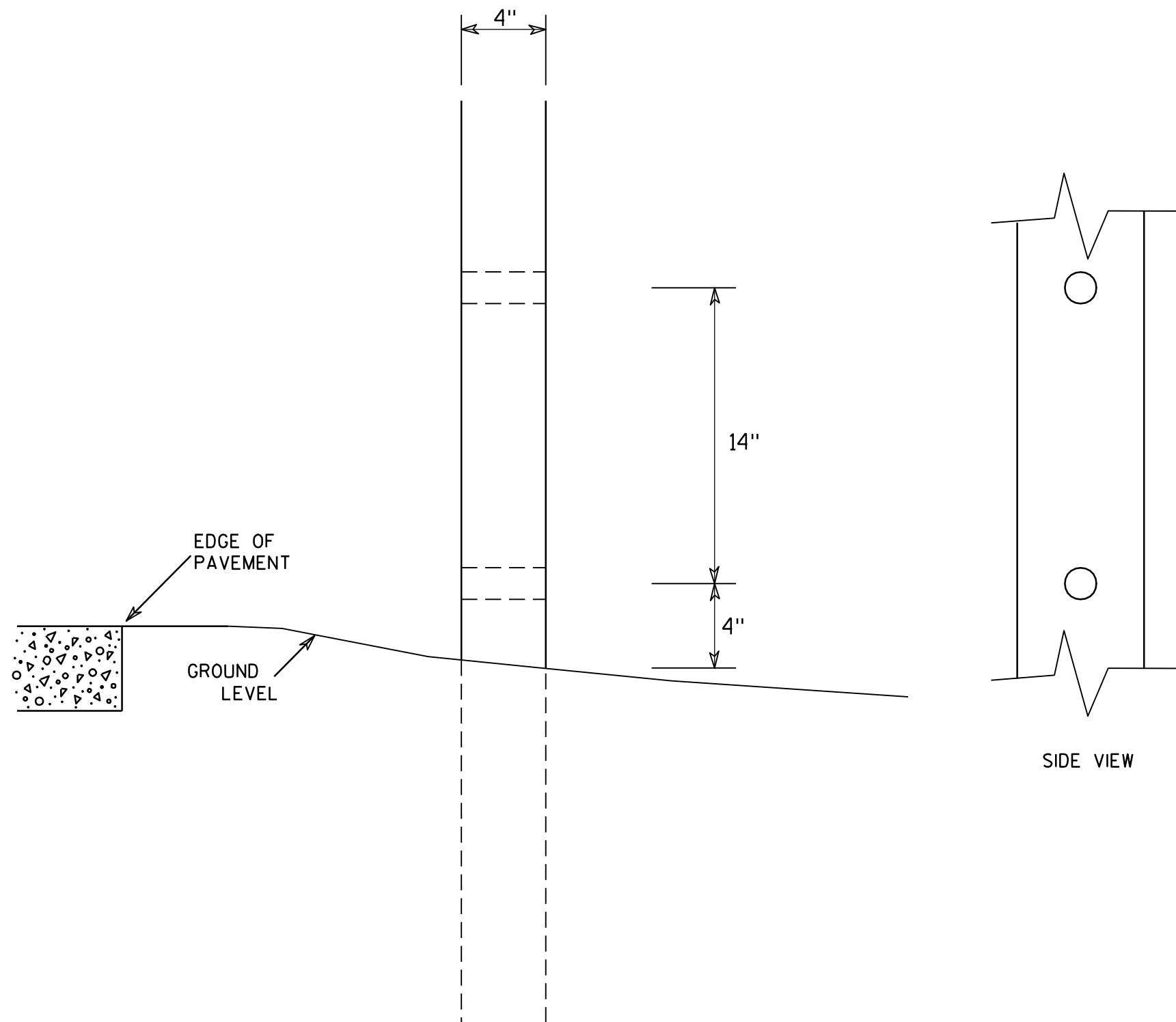
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8



7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

### 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

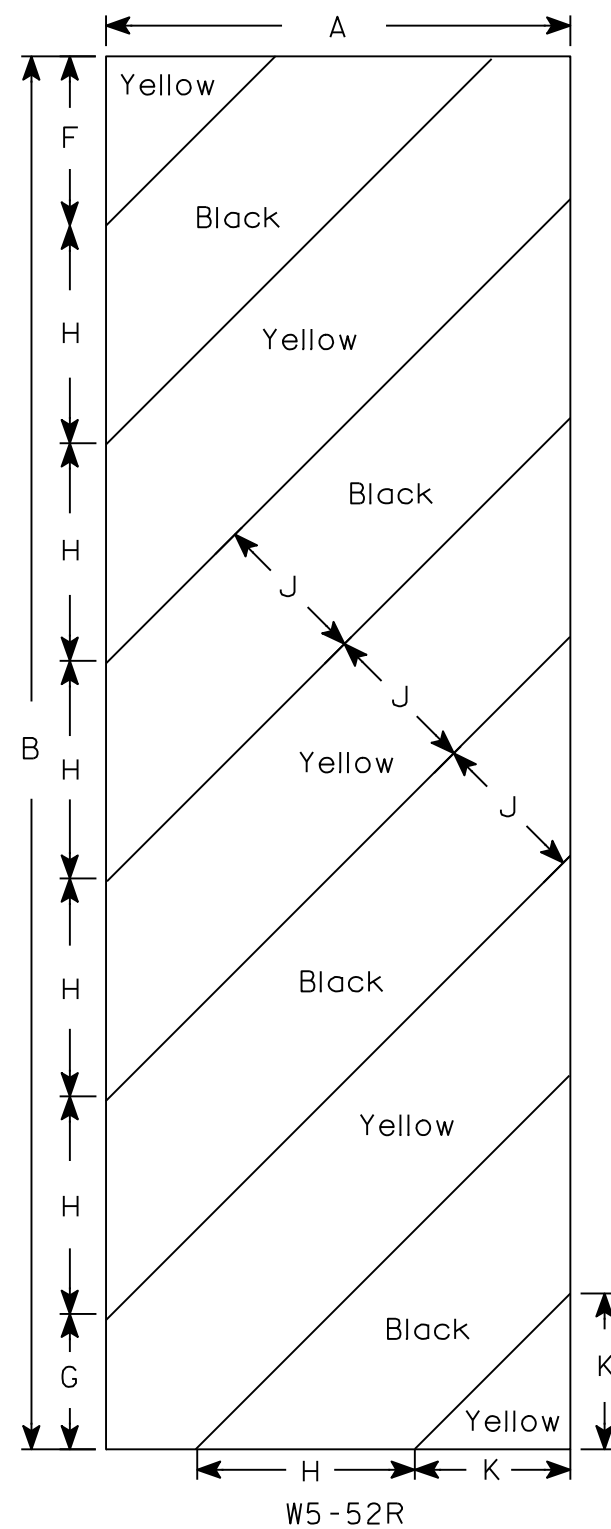
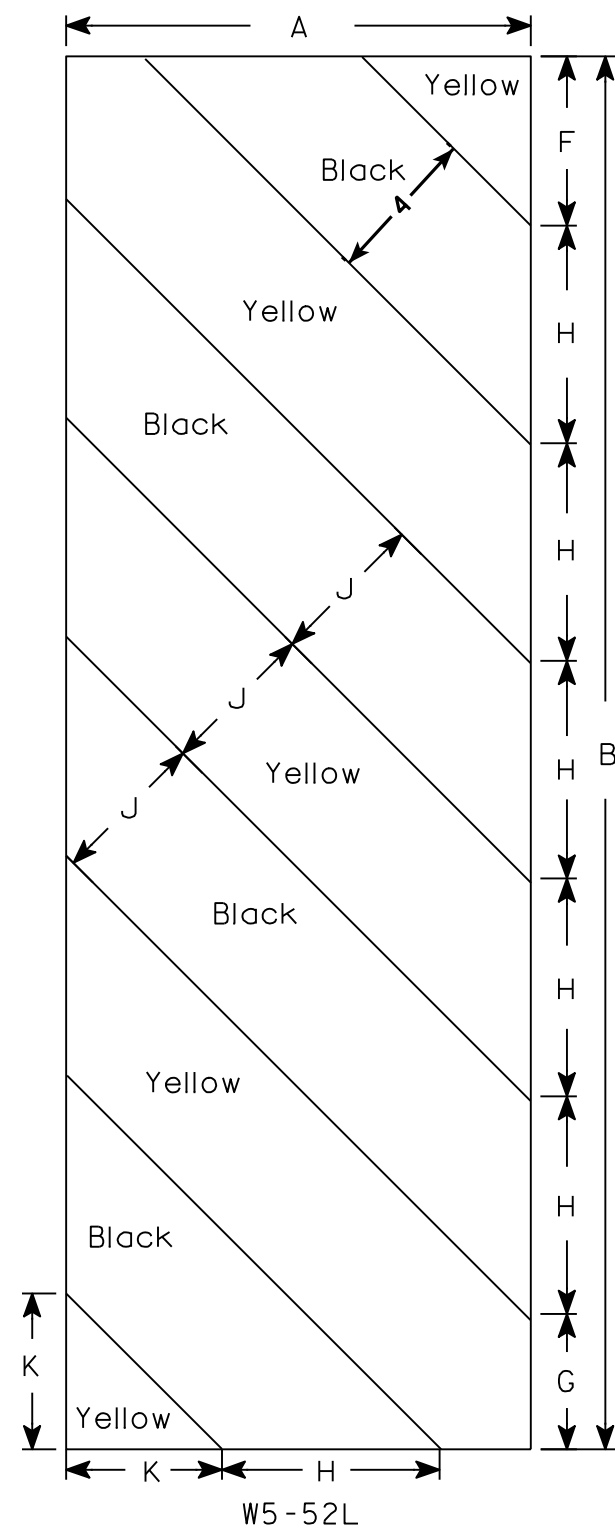
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

## DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

## LIVE LOAD:

DESIGN LOADING \_\_\_\_\_ HL-93  
INVENTORY RATING FACTOR \_\_\_\_\_ RF = 1.12  
OPERATING RATING FACTOR \_\_\_\_\_ RF = 1.45  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) \_\_\_\_\_ 250 KIPS

## MATERIAL PROPERTIES:

CONCRETE MASONRY \_\_\_\_\_  
SLAB \_\_\_\_\_  $f'_c$  = 4,000 PSI  
ALL OTHER \_\_\_\_\_  $f'_c$  = 3,500 PSI  
BAR STEEL REINFORCEMENT, GRADE 60 \_\_\_\_\_  $f_y$  = 60,000 PSI

## HYDRAULIC DATA

## 100 YEAR FREQUENCY

$Q_{100}$  \_\_\_\_\_ 1200 C.F.S.  
 $Q_{BRIDGE}$  \_\_\_\_\_ 899.0 C.F.S.  
 $Q_{RDWY}$  \_\_\_\_\_ 301.0 C.F.S.  
VEL. \_\_\_\_\_ 5.64 F.P.S.  
 $HW_{100}$  \_\_\_\_\_ EL. 659.53  
WATERWAY AREA \_\_\_\_\_ 159.3 SQ. FT.  
DRAINAGE AREA \_\_\_\_\_ 51.7 SQ. MI.  
SCOUR CRITICAL CODE \_\_\_\_\_ 8

## 2 YEAR FREQUENCY

$Q_2$  TOTAL \_\_\_\_\_ 470 C.F.S.  
VEL. \_\_\_\_\_ 2.95 F.P.S.  
 $HW_2$  \_\_\_\_\_ EL. 657.80

## ROAD OVERTOPPING FREQUENCY

$Q_{15}$  \_\_\_\_\_ 790 C.F.S.  
 $HW_{15}$  \_\_\_\_\_ EL. 658.77

## TEMPORARY STRUCTURE

$Q_2$  TOTAL \_\_\_\_\_ 470 C.F.S.  
 $HW_2$  \_\_\_\_\_ EL. 658.51  
WATERWAY AREA \_\_\_\_\_ 73.30 SQ. FT.

## TRAFFIC DATA

AADT (2019) \_\_\_\_\_ <100  
AADT (2039) \_\_\_\_\_ <100  
DESIGN SPEED \_\_\_\_\_ 55 M.P.H.

## FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10x42 DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS\* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

ESTIMATED LENGTH 20'-0" NORTH ABUTMENT  
ESTIMATED LENGTH 25'-0" SOUTH ABUTMENT

\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

## BENCHMARKS

NO	STA.	DESCRIPTION	ELEV.
1	8+94±	R/R SPIKE IN BASE OF POWER POLE, 21' LT.	656.72
2	9+86±	CHISELED SQAURE IN S.W. ABUTMENT CORNER, 10' LT.	659.55
3	11+34±	R/R SPIKE IN BASE OF POWER POLE, 23' LT.	660.16

## LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. NORTH ABUTMENT
6. ABUTMENT DETAILS
7. SUPERSTRUCTURE
8. SUPERSTRUCTURE DETAILS
9. RAILING TUBULAR TYPE M

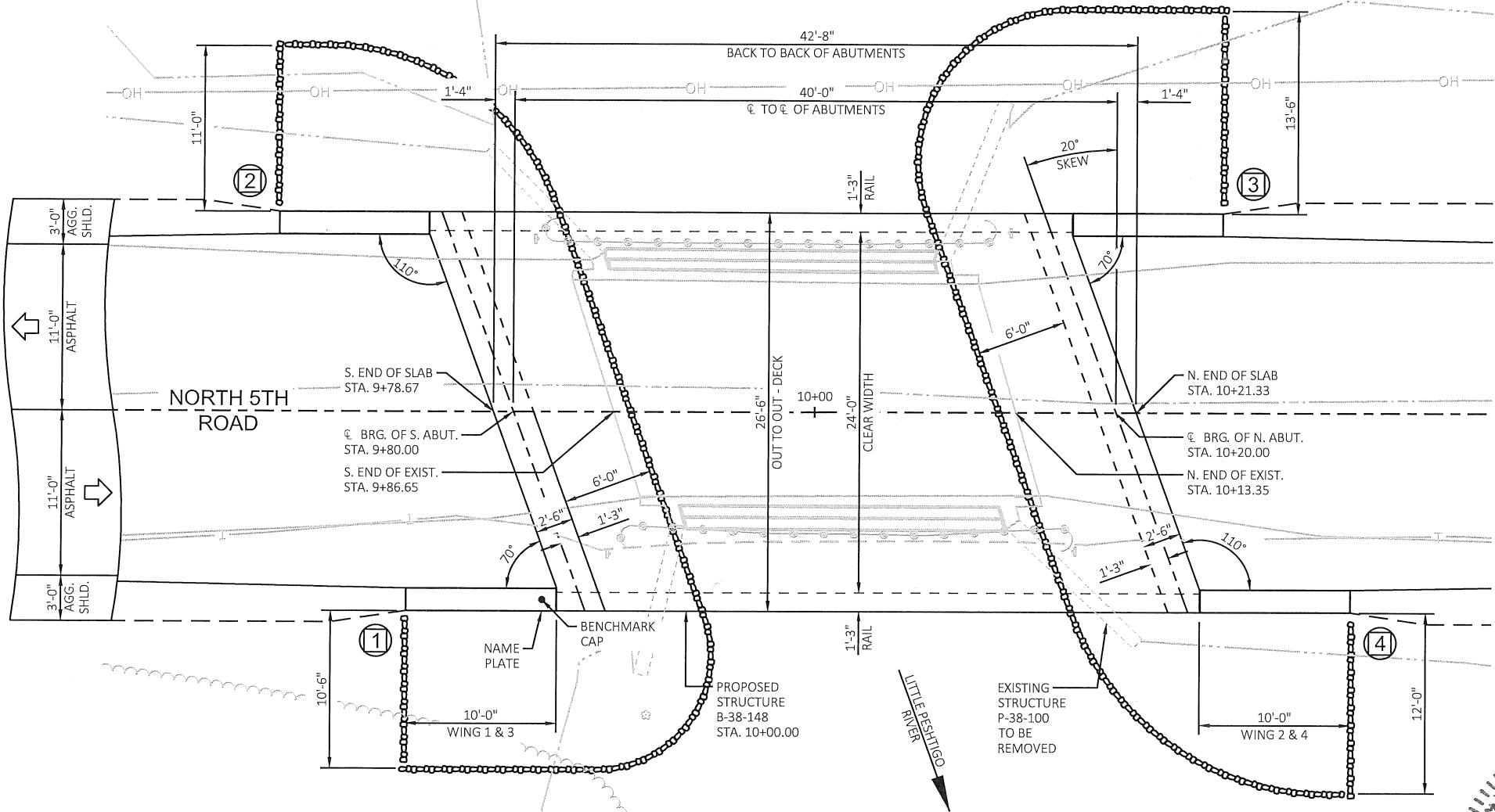
## BRIDGE OFFICE CONTACT

WILLIAM DREHER  
(608) 266-8489

## CONSULTANT CONTACT

TROY L. PETERSON  
(715) 235-9081

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
<b>Cedar</b> corporation www.cedarcorp.com 800-472-7372			
ACCEPTED	William C. Dreher SRP 10/17/19		DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-38-148			
NORTH 5TH ROAD OVER LITTLE PESHTIGO RIVER			
COUNTY	MARINETTE	TOWN/CITY/VILLAGE	POUND
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		
DESIGNED BY	TLP	DESIGN CK'D.	GMW
DRAWN BY	NJT	PLANS CK'D.	TLP
GENERAL PLAN			SHEET 1 OF 9



## PLAN

SINGLE SPAN - CONCRETE FLAT SLAB



INDICATES WING NUMBER

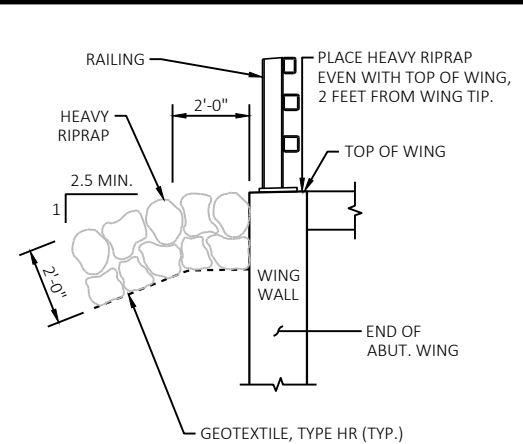
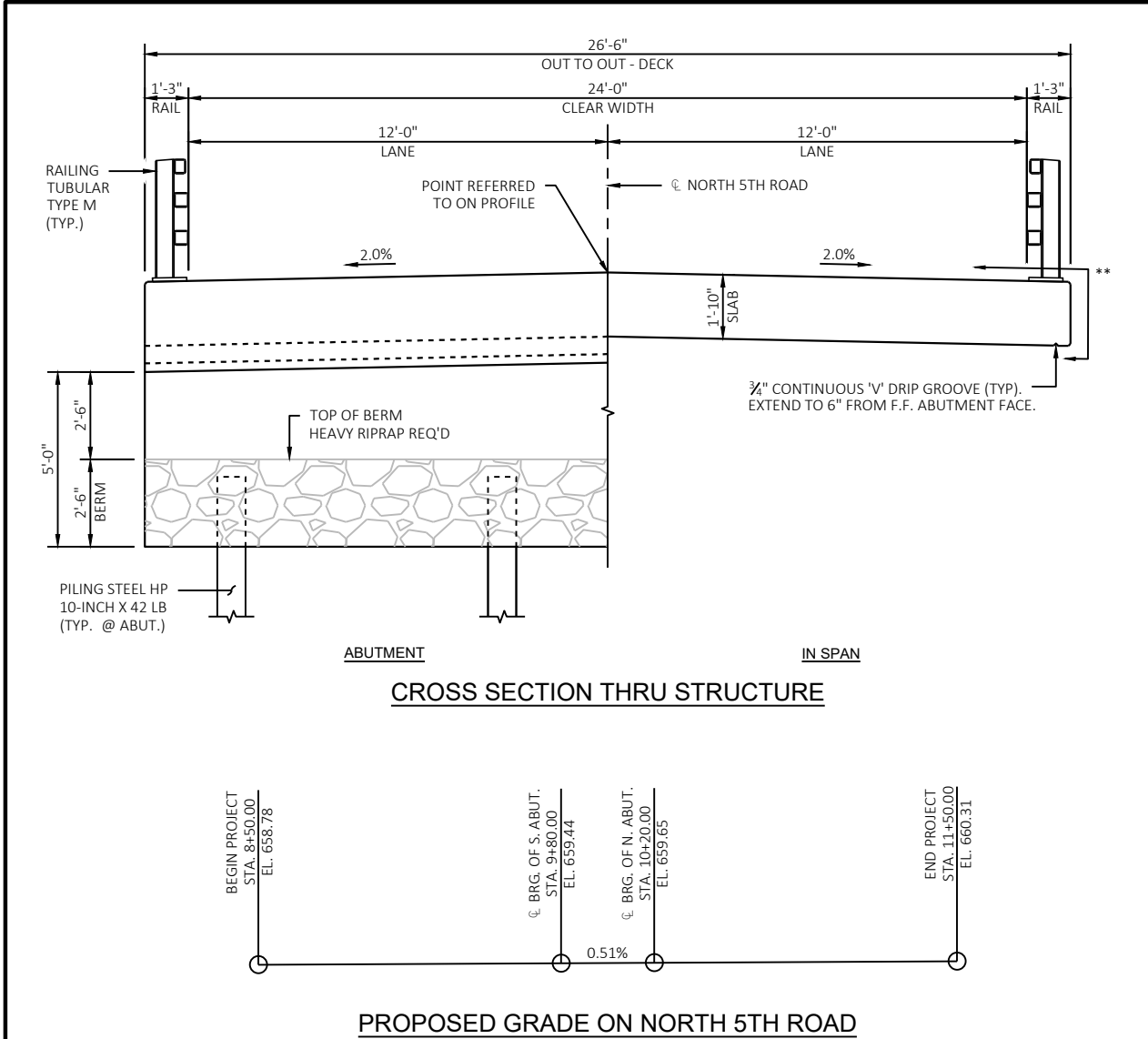


## ELEVATION

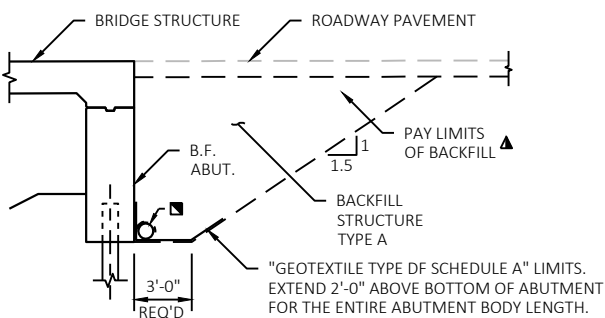
NORMAL TO LITTLE PESHTIGO RIVER  
(LOOKING UPSTREAM)

EXCAVATION IN THESE AREAS SHALL BE INCLUDED IN EXCAVATION FOR STRUCTURE (TYP.)

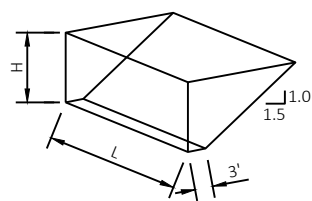




TYPICAL FILL SECTION AT WING TIPS

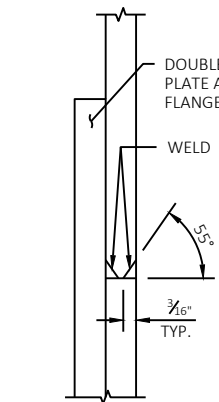


STRUCTURE BACKFILL & LIMITS

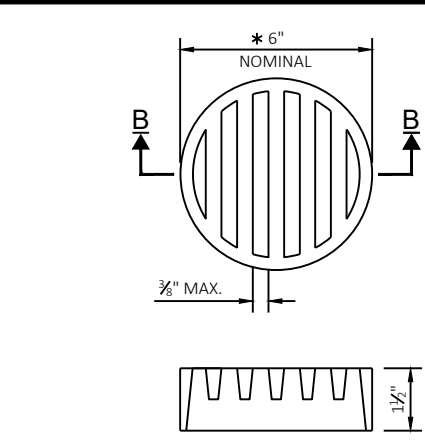


ABUTMENT BACKFILL DIAGRAM FOR WINGS PARALLEL TO ROADWAY

L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)  
H = AVERAGE ABUTMENT FILL HEIGHT (FT)  
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS & 1.00 FOR TON BID ITEMS)  
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$   
 $V_{CY} = V_{CF} (EF)/27$   
 $V_{TON} = V_{CY} (2.0)$

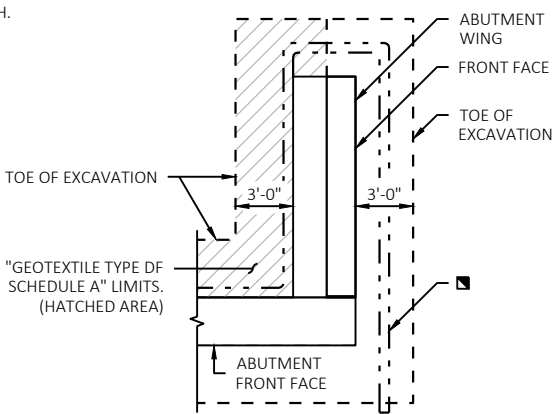


HP WELD DETAIL  
FLANGE SHOWN, WEB SIMILAR

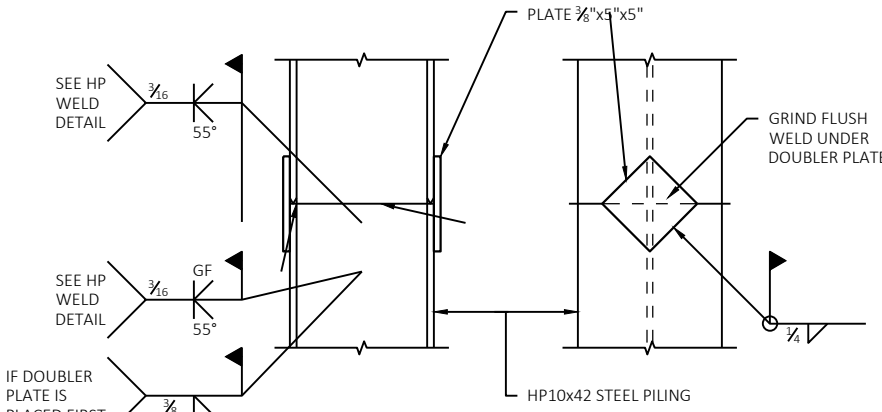


RODENT SHIELD DETAIL

\* DIMENSION IS APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.  
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".  
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



ABUTMENT PLAN WITH WING



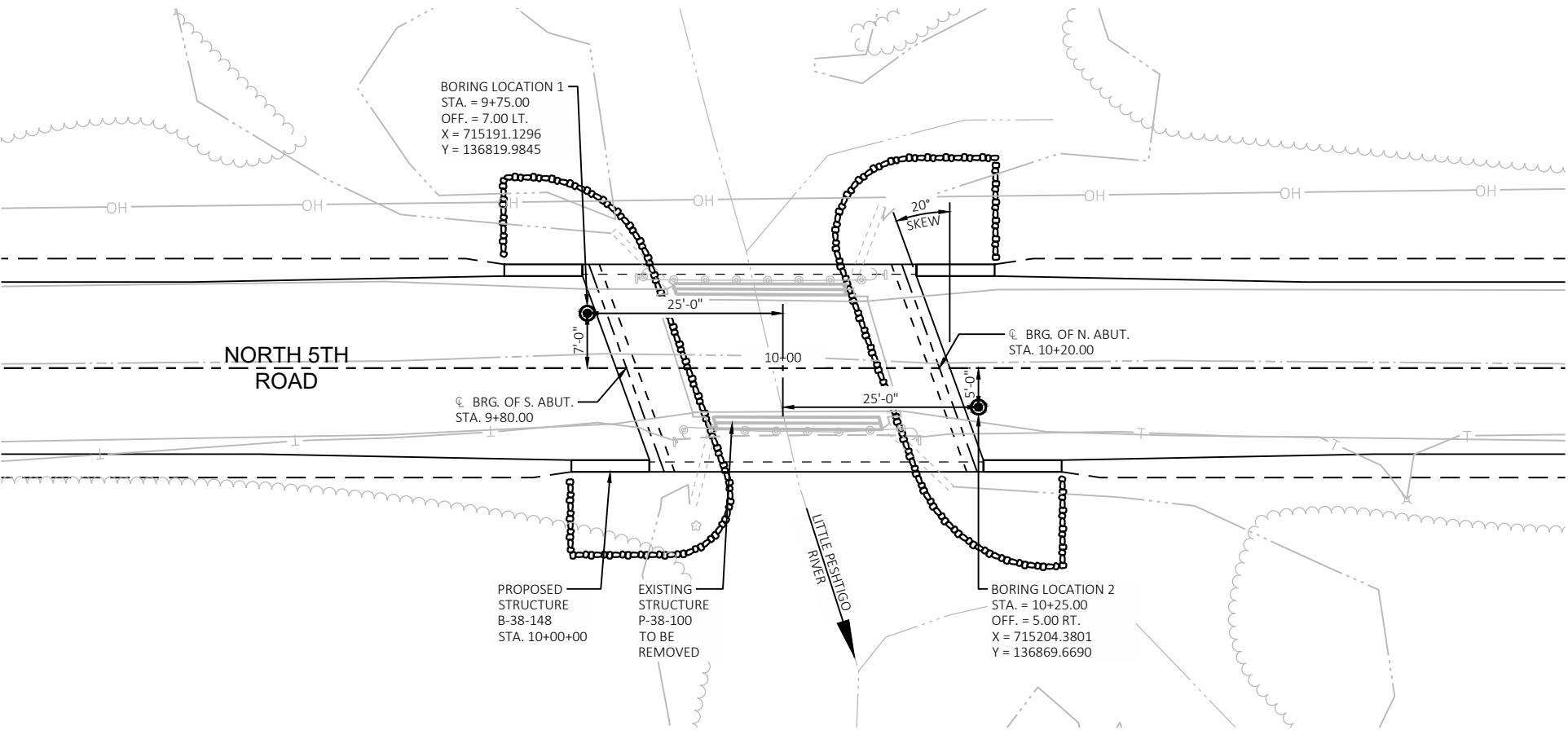
PILE SPLICE DETAILS

STATE PROJECT NUMBER  
9246-09-71

GENERAL NOTES  
DRAWINGS SHALL NOT BE SCALED.  
ALL STATIONS AND ALL ELEVATIONS ARE IN FEET.  
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.  
ALL REINFORCING BARS ARE ENGLISH. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.  
JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.  
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE 'HR' TO THE EXTENT SHOWN ON SHEETS 1 AND 2 AND IN THE ABUTMENT DETAILS.  
THE EXISTING STRUCTURE (P-38-100) IS A 26.6' LONG BY 14.0' CLEAR WIDTH SINGLE SPAN STEEL DECK GIRDER BRIDGE.  
\*\* PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP AND EDGES OF THE SLAB AND TO THE OUTSIDE 1'-0" OF THE UNDERSIDE OF THE SLAB.  
THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-38-148" SHALL BE THE EXISTING GRADE LINE.  
AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE IN PLACE BEFORE ABUTMENT CONSTRUCTION AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE.  
AT ABUTMENTS, CONCRETE POURED UNDERWATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.  
SLAB FALSE WORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.  
▲ BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.  
■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-148			
DRAWN BY		NJT	PLANS CK'D. TLP
CROSS SECTION & QUANTITIES		SHEET 2 OF 9	

TOTAL ESTIMATED QUANTITIES						
ITEM NUMBER	BID ITEMS	UNIT	SOUTH ABUT.	NORTH ABUT.	SUPER.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA 10+00	LS	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-38-148	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	130.0	130.0	-	260.0
502.0100	CONCRETE MASONRY BRIDGES	CY	28.5	28.5	81.0	138.0
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	155	155
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1570	1570	-	3140
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1380	1380	15270	18030
513.4061	RAILING TUBULAR TYPE M	LF	-	-	130	130
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	9	9	-	18
526.0100	TEMPORARY STRUCTURE 10+00.00	LS	-	-	-	1
550.0500	PILE POINTS	EACH	4	4	-	8
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	100	80	-	180
606.0300	RIPRAP HEAVY	CY	45	50	-	95
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	80	80	-	160
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	25	25	-	50
645.0120	GEOTEXTILE TYPE HR	SY	90	100	-	190
SPV.0090.01	FLASHING STAINLESS STEEL	LF	-	-	85	85
	NON-BID ITEMS					
	FILLER	SIZE	-	-	-	1/2" X 3/4"



SUBSURFACE NOTES

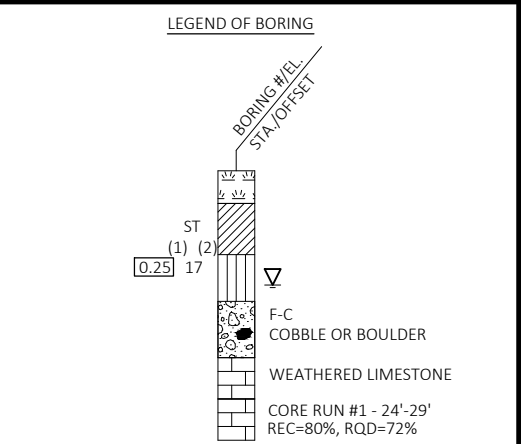
THE SUBSURFACE INFORMATION PRESENTED HEREIN IS AN ABBREVIATED VERSION OF THE INFORMATION PRESENTED IN THE GEOTECHNICAL ENGINEERING REPORT. REVIEW THE APPROPRIATE GEOTECHNICAL REPORT AND SOIL BORING LOGS FOR ADDITIONAL SUBSURFACE INFORMATION.

BORINGS & REPORT COMPLETED BY:

ECS MIDWEST, LLC.  
1060 BREEZEWOOD LANE  
SUITE 102  
NEENAH, WI 54956  
(920) 886-1406

BORINGS PERFORMED ON:  
01/25/2018 - B1 & B2

STATE PROJECT NUMBER			
9246-09-71			
MATERIAL SYMBOLS			
	ASPHALT		TOPSOIL
	CONCRETE		FILL
	SAND		CLAY
	BOULDERS OR COBBLES		LIMESTONE
	SHALE		SANDSTONE
	PEAT		GRAVEL
	SILT		BEDROCK (UNKNOWN)
	IGNEOUS/META		

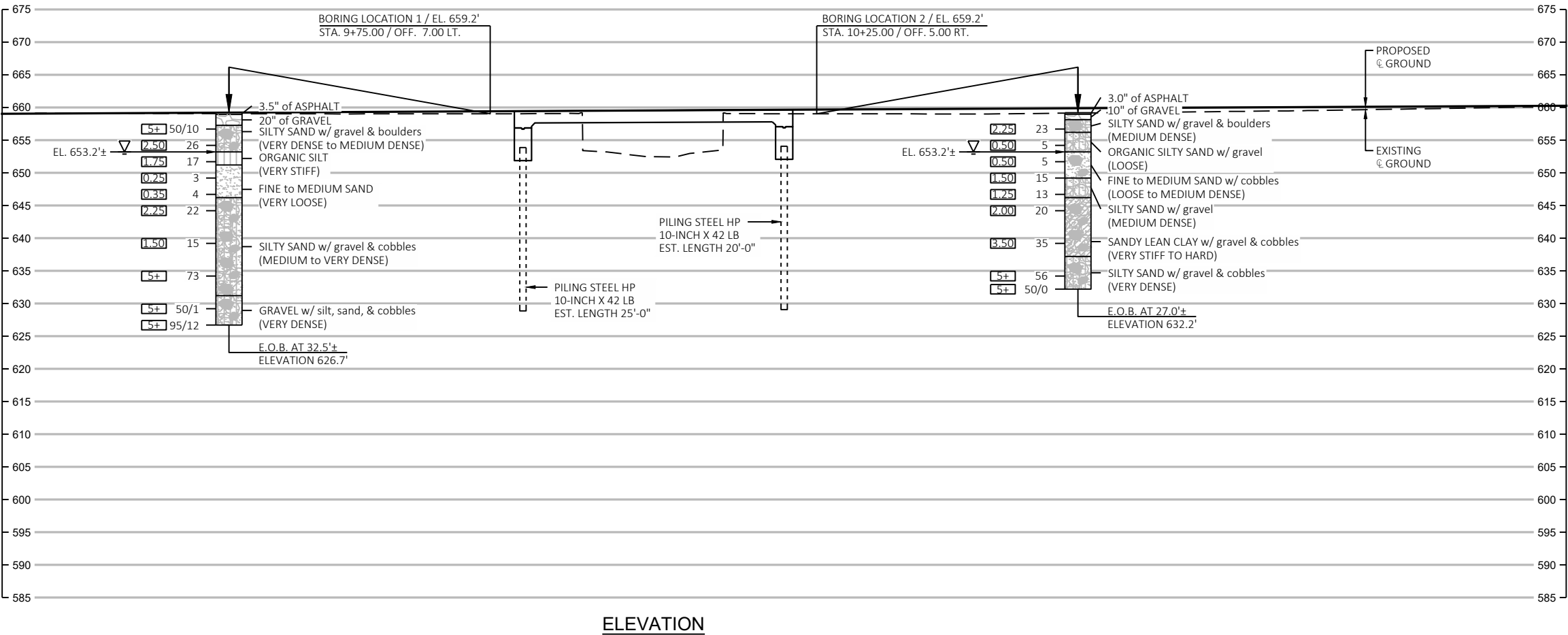


- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION			
	AT TIME OF DRILLING		
	END OF DRILLING		
	AFTER DRILLING		
ABBREVIATIONS			
F-Fine	M-Medium	C-Coarse	st-shelby tube

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-148			
DRAWN BY		NJT	PLANS CK'D. TLP
SUBSURFACE EXPLORATION		SHEET 3 OF 9	

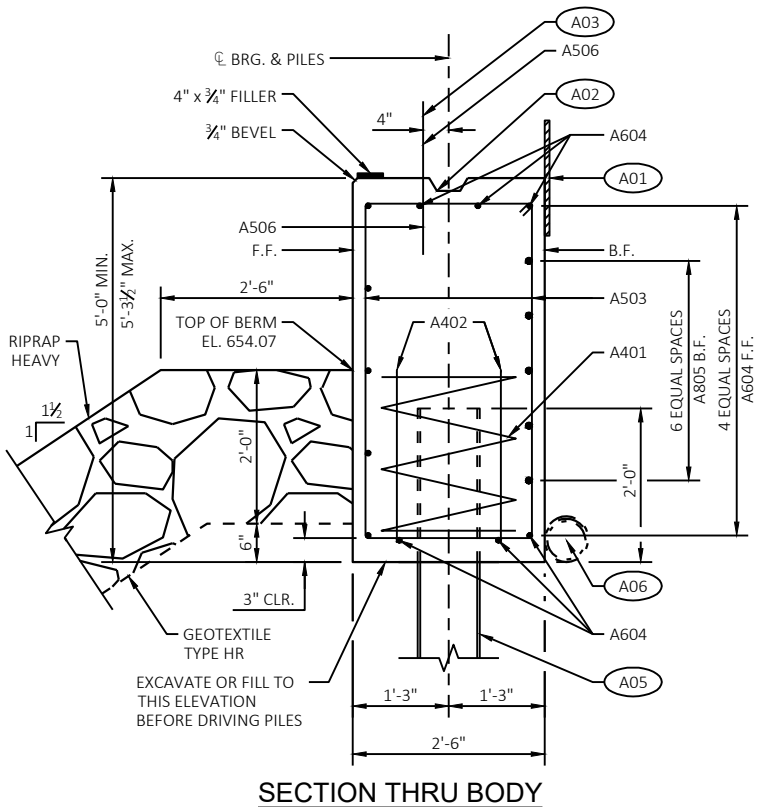
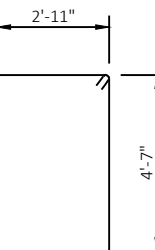
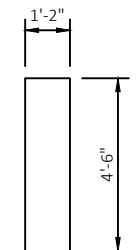
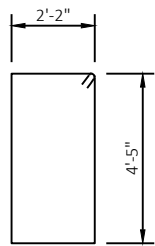
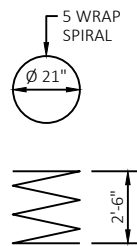
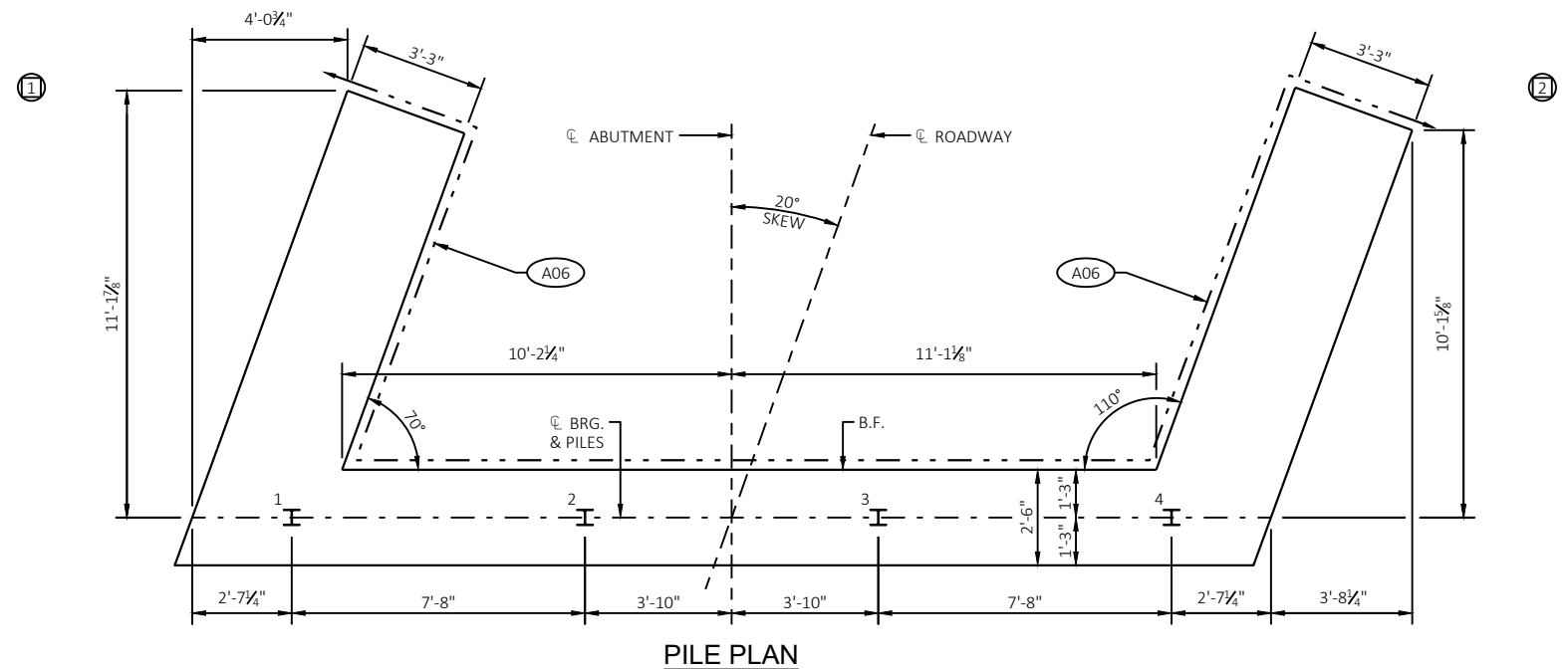
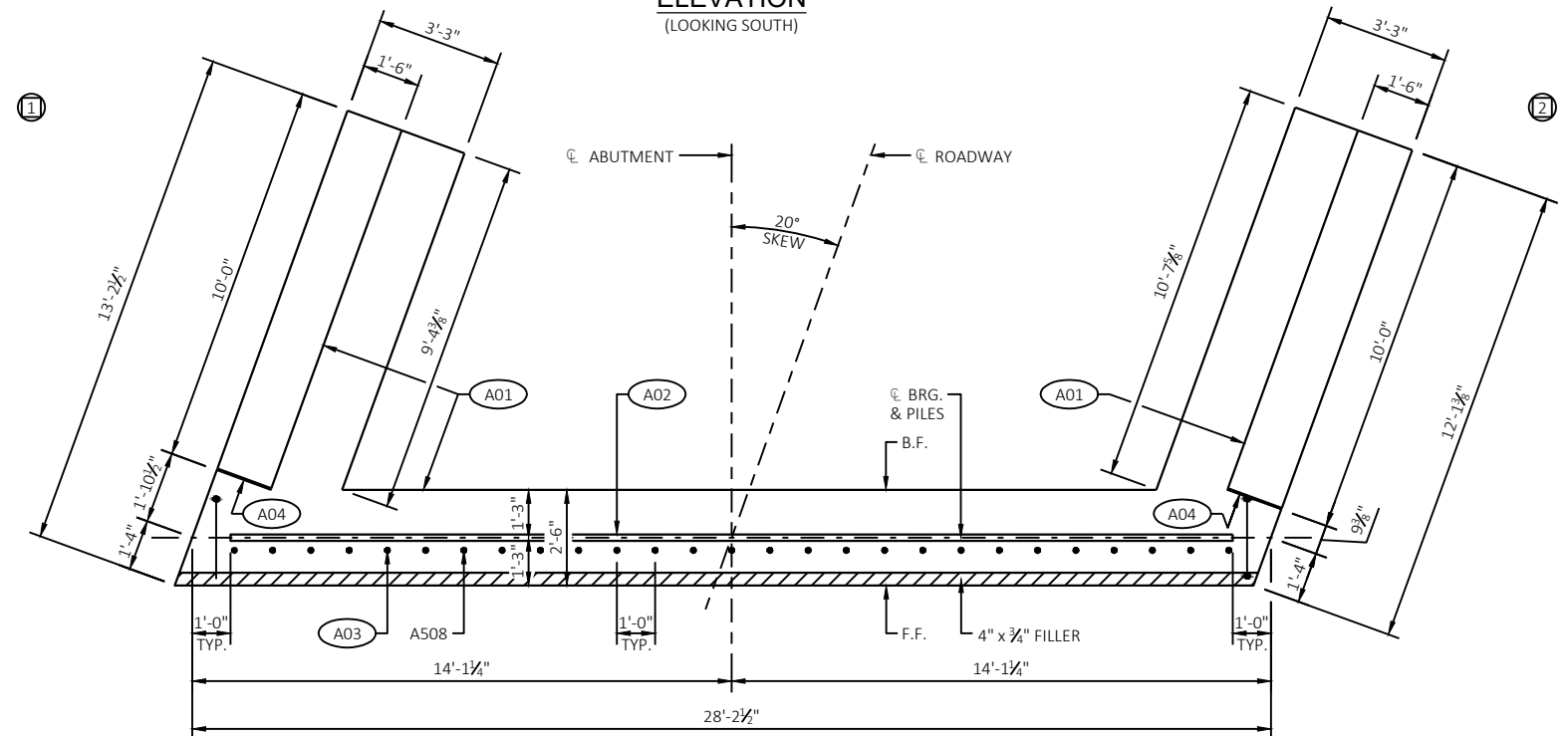
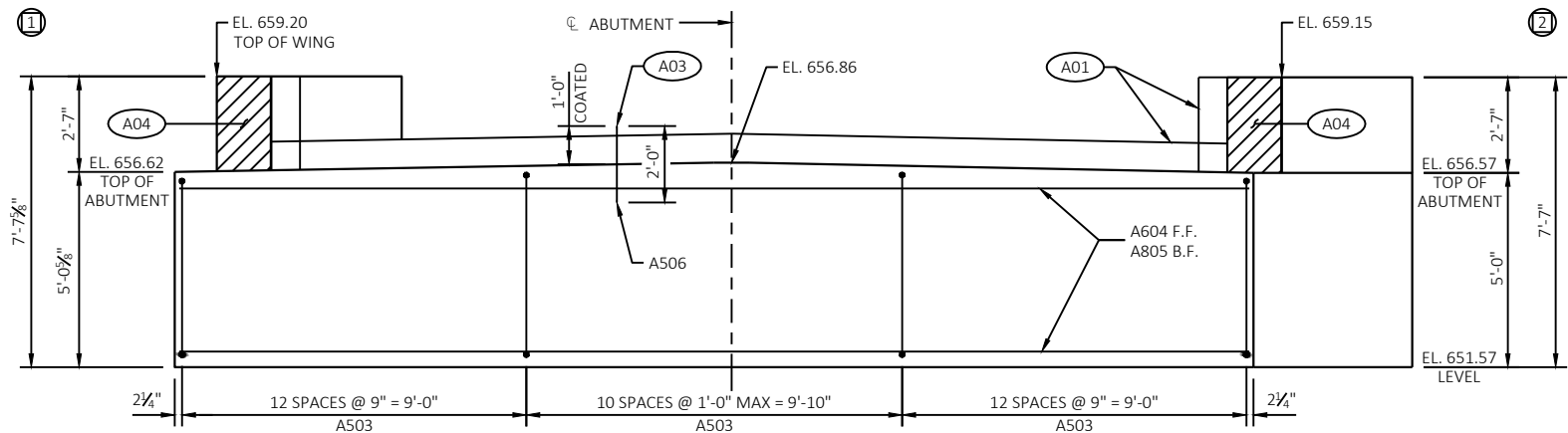
SCALE = 1:1

## BILL OF BARS

1570# UNCOATED 1380# COATED

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A401		4	28'-0"	X		BODY - ONE PER PILE
A402		8	2'-3"			BODY - TWO PER PILE
A503		35	13'-9"	X		BODY - STIRRUPS
A604		11	27'-10"			BODY - HORIZ.
A805		7	27'-10"			BODY - HORIZ. B.F.
A506	X	27	2'-0"			BODY - VERT. DOWELS
A607	X	4	9'-8"			WING 1 & 2 - HORIZ. TOP
A408	X	10	9'-8"			WING 1 & 2 - HORIZ.
A609	X	28	9'-10"	X		WING 1 & 2 - VERT. TOP
A510	X	22	15'-6"	X		WING 1 & 2 - VERT. BASE
A511	X	6	12'-2"			WING 1 BASE HORIZ. F.F.
A512	X	6	11'-9"			WING 2 BASE HORIZ. F.F.
A613	X	6	11'-3"			WING 1 BASE HORIZ. B.F. & TOP
A614	X	6	12'-6"			WING 2 BASE HORIZ. B.F. & TOP
A615	X	2	12'-1"			WING 1 BASE HORIZ. TOP
A616	X	2	11'-9"			WING 2 BASE HORIZ. TOP

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.



## LEGEND

- INDICATES WING NUMBER
- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W.). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A02 KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
- A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- A04 SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A05 STEEL PILING HP 10 X 42 WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. FORMULA ESTIMATED LENGTH 25'-0".
- A06 PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-148			
DRAWN BY		NJT	PLANS CK'D. TLP
SOUTH ABUTMENT		SHEET 4 OF 9	

BILL OF BARS

1570# UNCOATED 1380# COATED

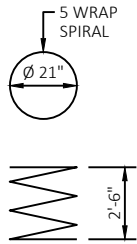
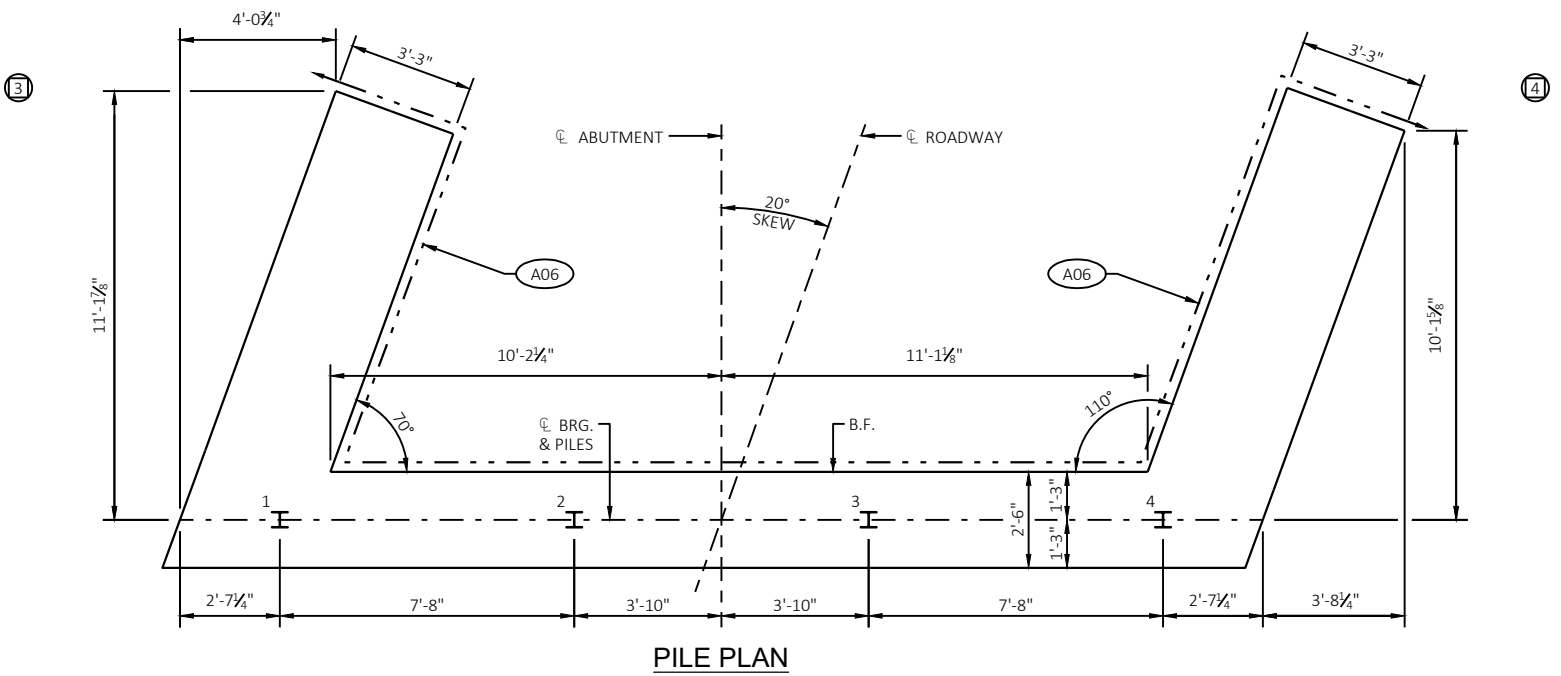
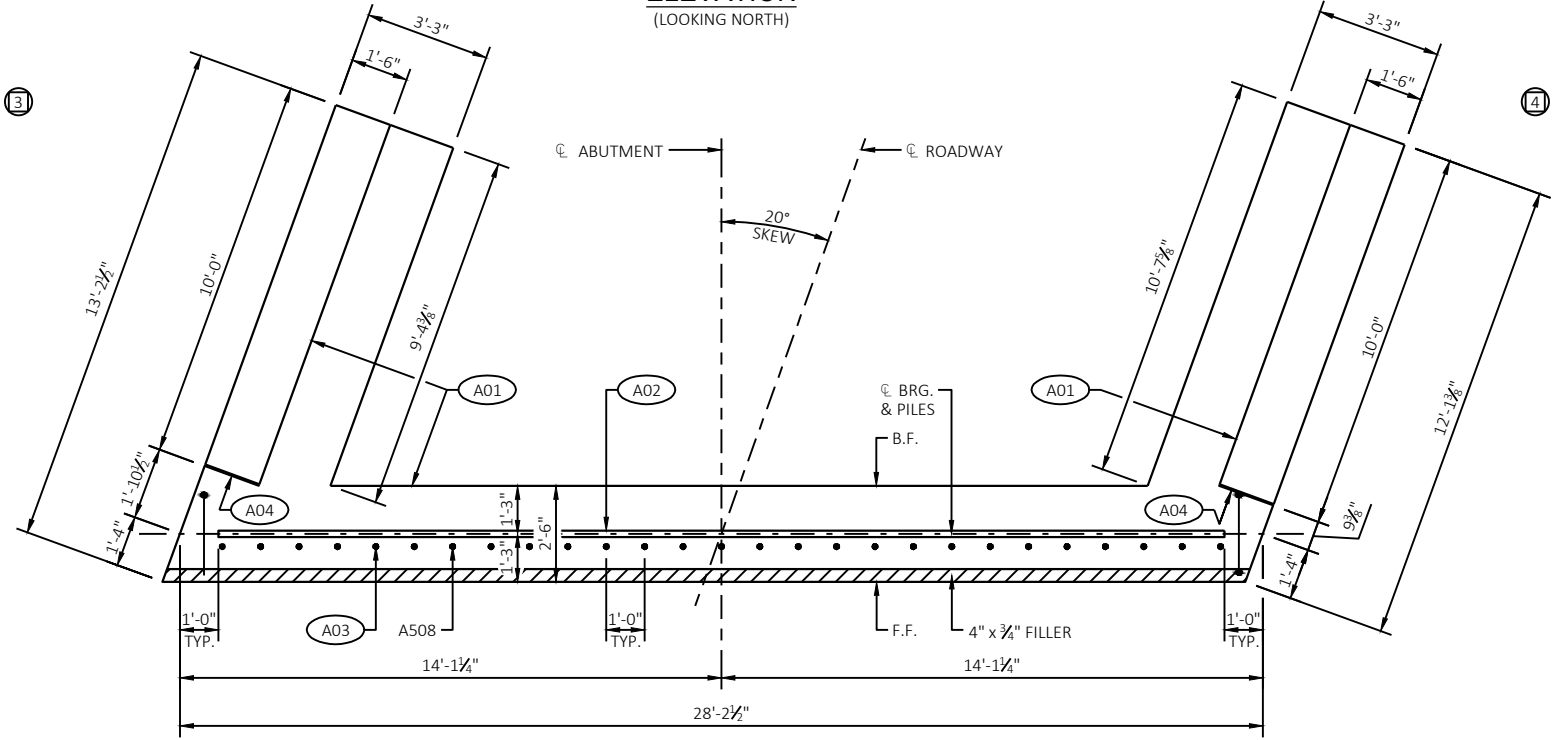
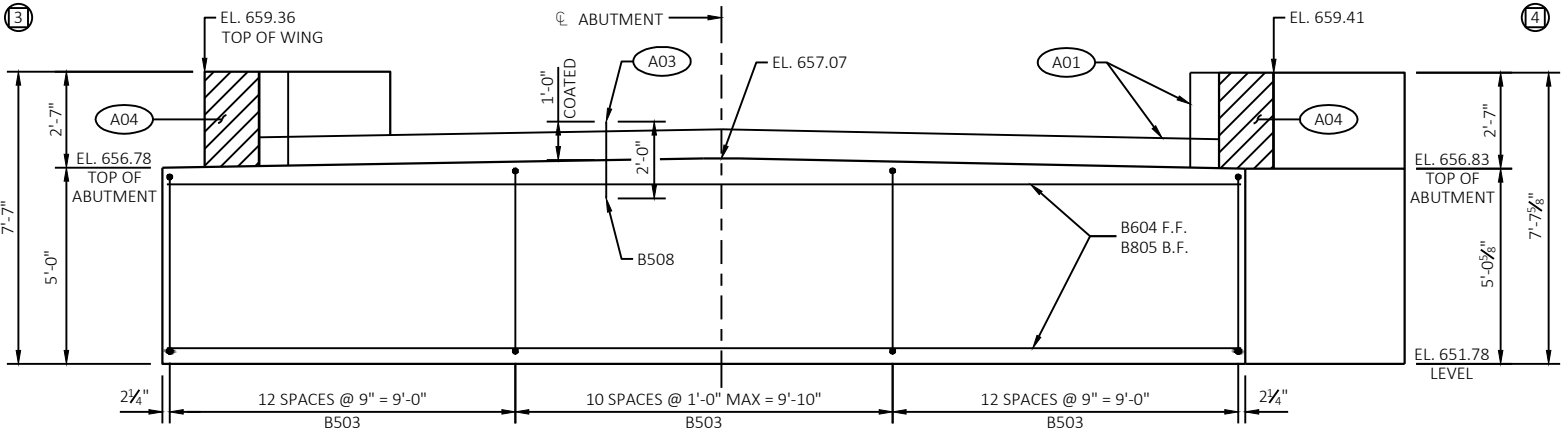
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
B401		4	28'-0"	X		BODY - ONE PER PILE
B402		8	2'-3"			BODY - TWO PER PILE
B503		35	13'-9"	X		BODY - STIRRUPS
B604		11	27'-10"			BODY - HORIZ.
B805		7	27'-10"			BODY - HORIZ. B.F.
B506	X	27	2'-0"			BODY - VERT. DOWELS
B607	X	4	9'-8"			WING 3 & 4 - HORIZ. TOP
B408	X	10	9'-8"			WING 3 & 4 - HORIZ.
B609	X	28	9'-10"	X		WING 3 & 4 - VERT. TOP
B510	X	22	15'-6"	X		WING 3 & 4 - VERT. BASE
B511	X	6	12'-2"			WING 3 BASE HORIZ. F.F.
B512	X	6	11'-9"			WING 4 BASE HORIZ. F.F.
B613	X	6	11'-3"			WING 3 BASE HORIZ. B.F. & TOP
B614	X	6	12'-6"			WING 4 BASE HORIZ. B.F. & TOP
B615	X	2	12'-1"			WING 3 BASE HORIZ. TOP
B616	X	2	11'-9"			WING 4 BASE HORIZ. TOP

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

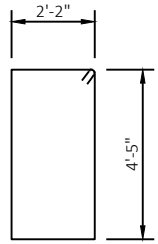
LEGEND

- INDICATES WING NUMBER
- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A02 KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
- A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- A04 SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A05 STEEL PILING HP 10 X 42 WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. FORMULA ESTIMATED LENGTH 20'-0".
- A06 PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

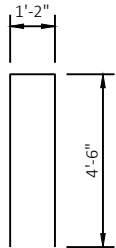
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-148			
DRAWN BY		NJT	PLANS CK'D. TLP
NORTH ABUTMENT		SHEET 5 OF 9	



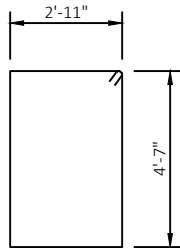
B401



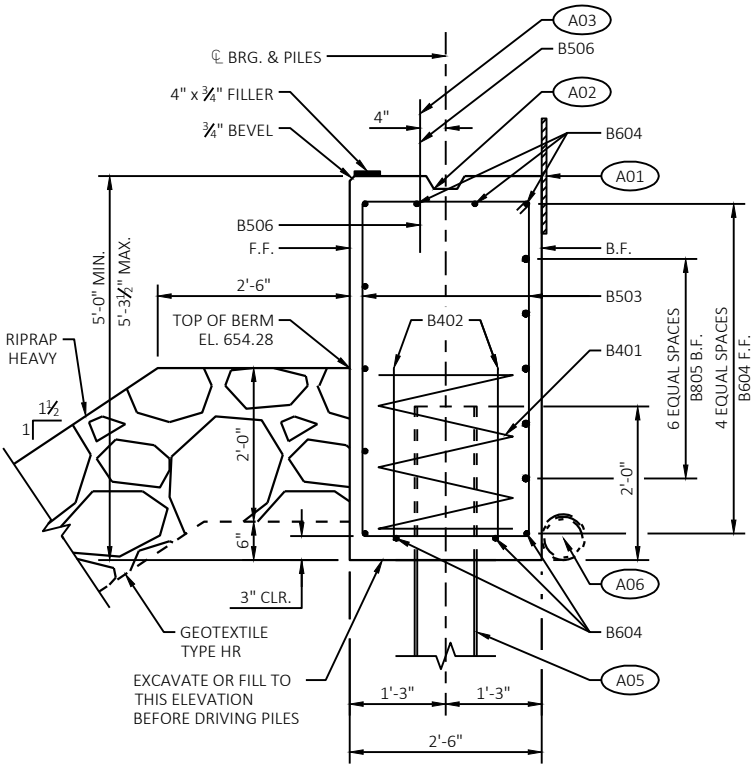
B503



B609

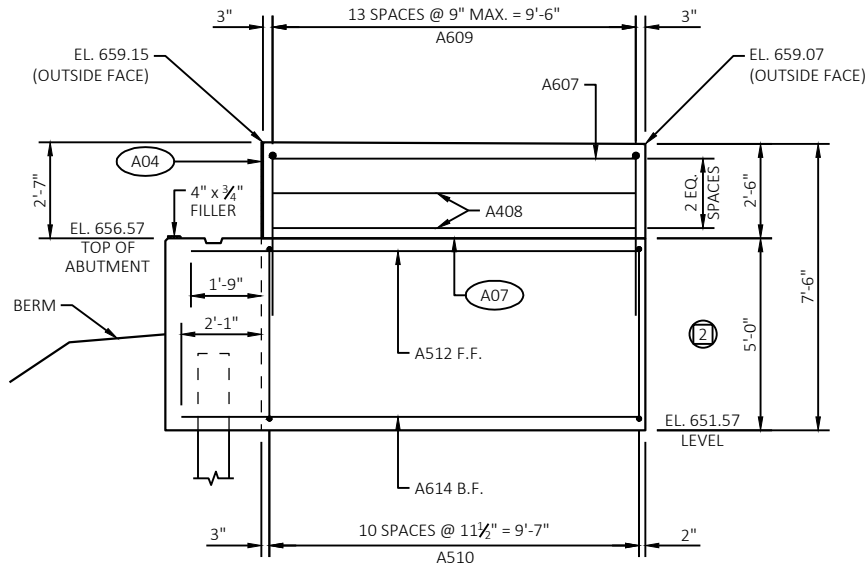
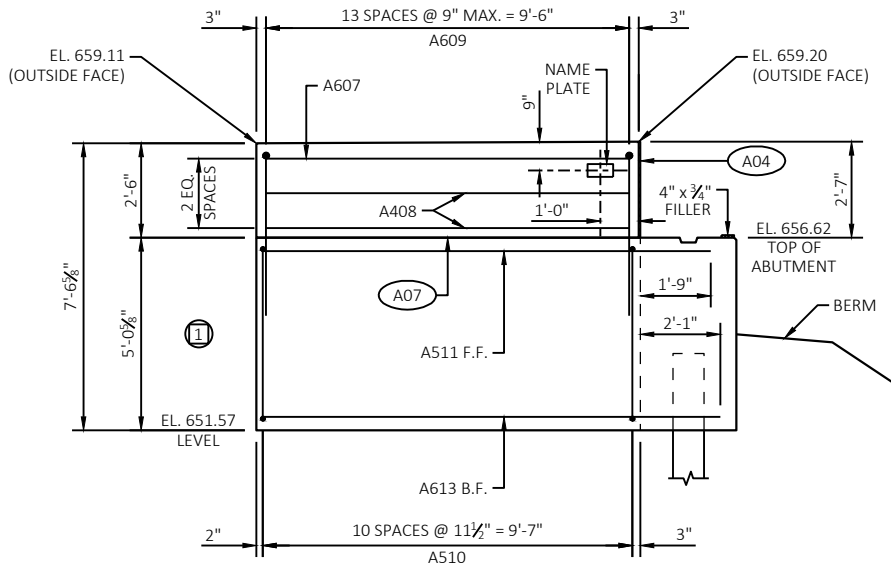


B510

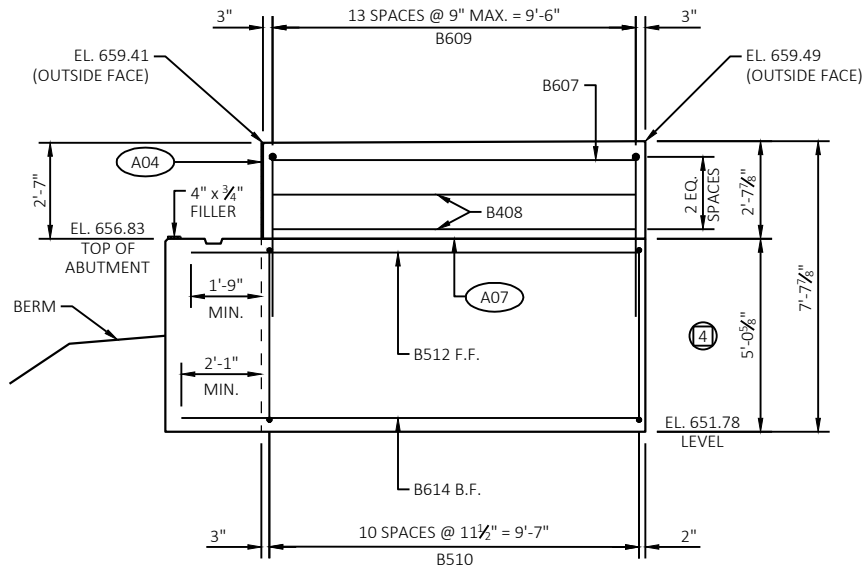
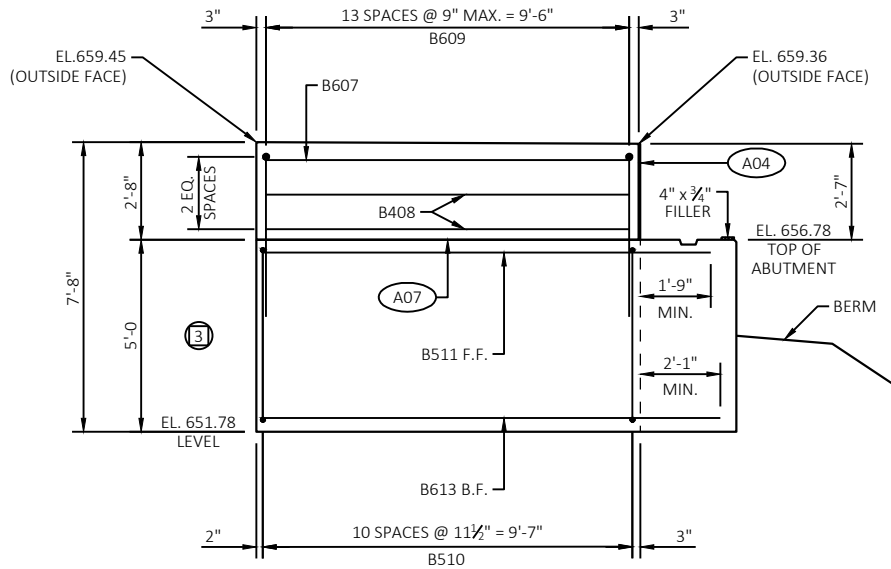


SECTION THRU BODY

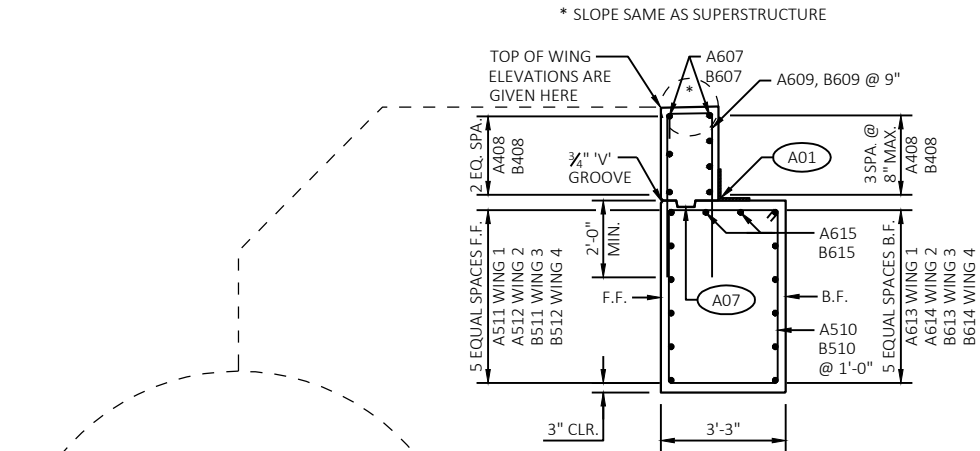




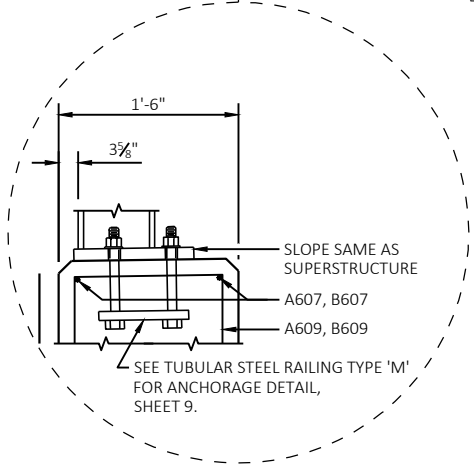
SOUTH ABUTMENT WINGS



NORTH ABUTMENT WINGS



TYPICAL SECTION THRU WINGS



\* SPACE A607 & B607 BARS TO MISS ANCHORS FOR RAIL POSTS

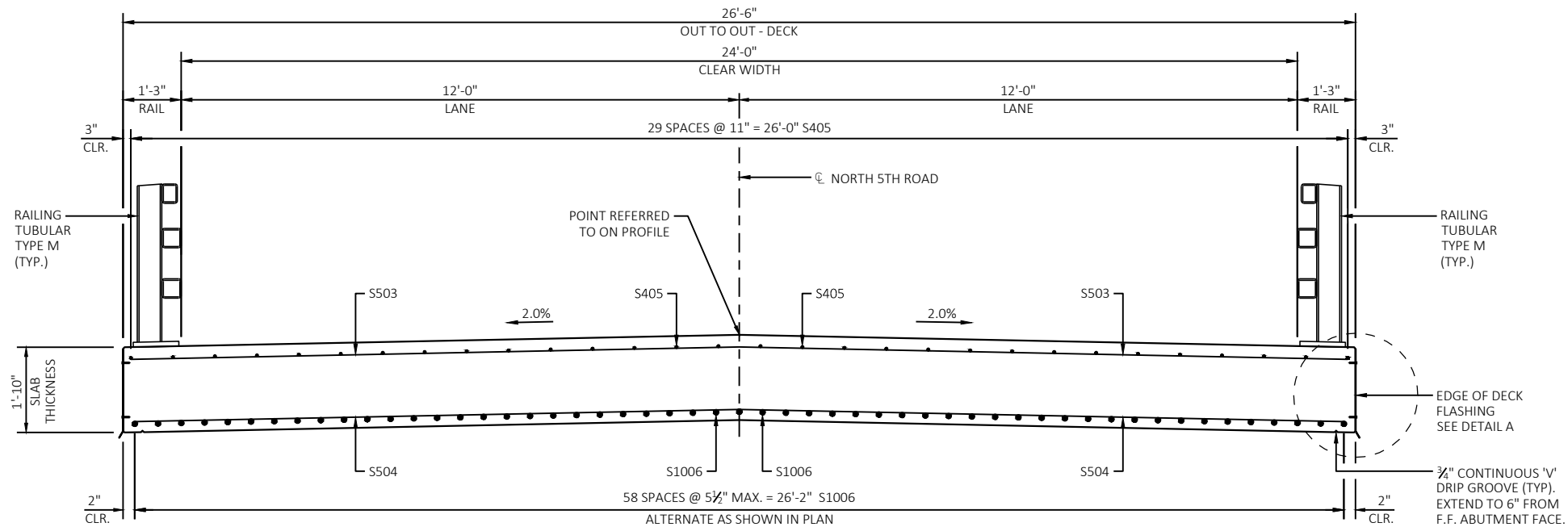
SECTION AT TOP OF WING

NOTE: B.F. = BACK FACE  
F.F. = FRONT FACE

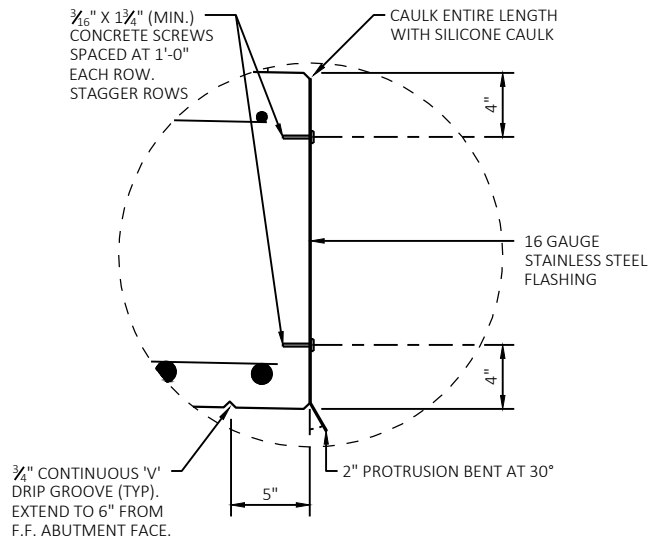
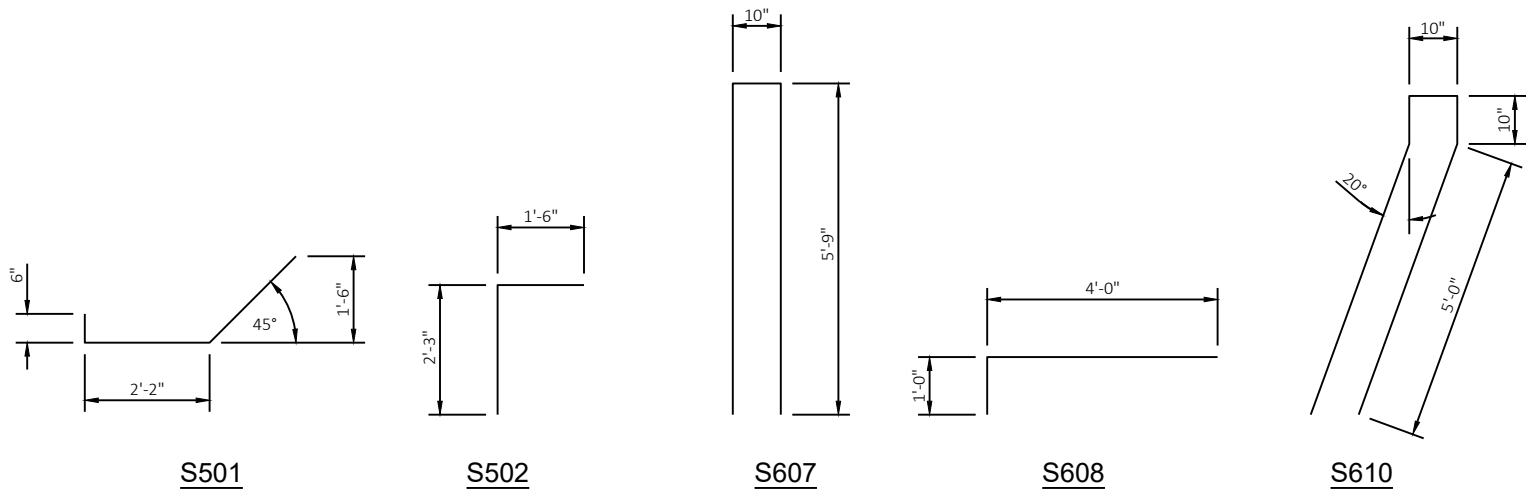
LEGEND

- INDICATES WING NUMBER
- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A04 SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A07 OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2 X 6. (18" R.M.W. AT B.F. AND 3/4" V" GROOVE AT F.F. OF WING WALL IF JOINT IS USED).

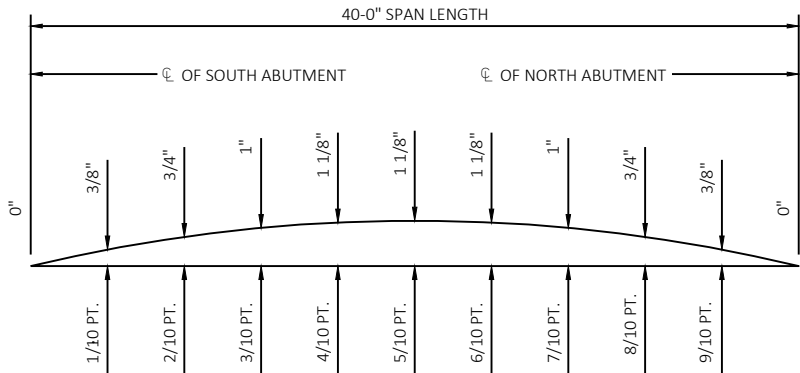
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-148			
DRAWN BY		NJT	PLANS CK'D. TLP
ABUTMENT DETAILS		SHEET 6 OF 9	



CROSS SECTION THRU ROADWAY



DETAIL A  
RAILING NOT SHOWN FOR CLARITY



CAMBER DIAGRAM

TOP OF DECK ELEVATIONS

LOCATION	SOUTH ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	NORTH ABUT.
WEST EDGE OF DECK	659.15	659.17	659.19	659.21	659.23	659.26	659.28	659.30	659.32	659.34	659.36
CL OF BRIDGE DECK	659.44	659.46	659.48	659.50	659.52	659.55	659.57	659.59	659.61	659.63	659.65
EAST EDGE OF DECK	659.20	659.22	659.24	659.26	659.28	659.31	659.33	659.35	659.37	659.39	659.41

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

STATE PROJECT NUMBER

9246-09-71

BILL OF BARS

15270# COATED

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	58	4'-8"	X		AT END OF DECK
S502	X	58	3'-8"	X		AT END OF DECK
S503	X	50	27'-10"			SLAB, TOP, TRANSVERSE
S504	X	61	27'-10"			SLAB, BOTTOM, TRANSVERSE
S405	X	30	42'-4"			SLAB, TOP, LONGITUDINAL
S1006	X	59	37'-8"			SLAB, BOTTOM, LONGITUDINAL
S607	X	24	12'-0"	X		AT INTERIOR RAIL POSTS
S608	X	16	5'-0"	X		AT END RAIL POSTS
S609	X	48	6'-0"	X		AT INTERIOR RAIL POSTS
S610	X	8	12'-0"	X		AT END RAIL POSTS

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

GENERAL NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS TO BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE CL OF SUBSTRUCTURE UNITS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS(+).

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTIONS ONLY EQUAL APPROXIMATELY 1/3 OF CAMBER VALUES SHOWN.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATION AT THE CL OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER, TAKE ELEVATIONS ALONG GUTTER LINES, AND CROWN OR CL.

DECK FLASHING NOTES

THE BID ITEM "FLASHING STAINLESS STEEL" SHALL INCLUDE PROVIDING AND INSTALLING THE STAINLESS STEEL FLASHING, SILICONE CAULK AND 3/16" CONCRETE SCREWS.

FLASHING SHALL BE INSTALLED AFTER PROTECTIVE SURFACE TREATMENT APPLICATION.

CONCRETE SCREWS SHALL BE 410 STAINLESS STEEL.

EXTEND FLASHING TO BACK FACE OF ABUTMENT DIAPHRAGM.

TOP OF FLASHING TO BEING APPROXIMATELY 1-INCH BELOW TOP OF DECK/SLAB SURFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-148			
	DRAWN BY	NJT	PLANS CK'D. TLP
SUPERSTRUCTURE			SHEET 7 OF 9



A01	18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
A02	KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
A03	BARs MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.

NO.	DATE	REVISION			BY
<p style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>					
<p style="text-align: center;"><b>STRUCTURE B-38-148</b></p>					
		DRAWN BY	NJT	PLANS CK'D.	TLF
<p style="text-align: center;"><b>SUPERSTRUCTURE DETAILS</b></p>				SHEET 8 OF 9	

## LEGEND

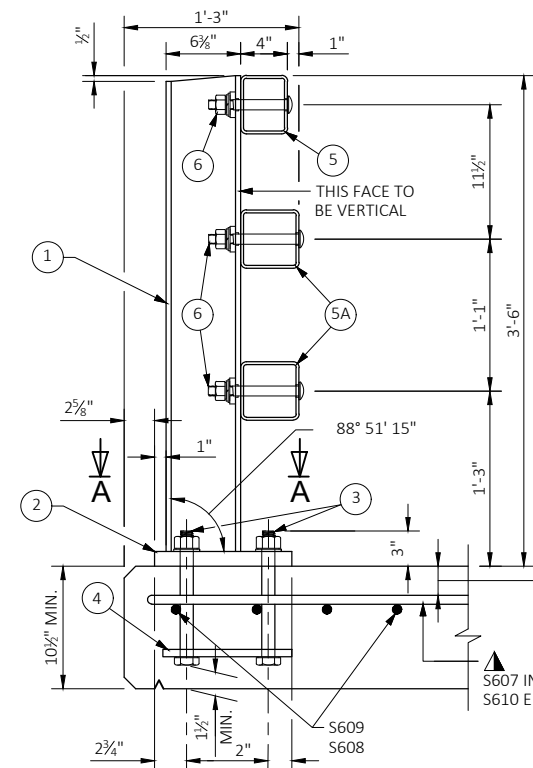
- W6 x 25 WITH  $1\frac{1}{2}$ " x  $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE  $1\frac{1}{2}$ " x  $11\frac{3}{4}$ " x 1'-8" WITH  $1\frac{1}{16}$ " x  $1\frac{1}{16}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 -  $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" & PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 $\frac{3}{4}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- $\frac{5}{8}$ " x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH  $1\frac{1}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT,  $\frac{3}{16}$ " x  $1\frac{1}{2}$ " x  $1\frac{1}{8}$ " WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- $\frac{1}{2}$ " THICK BACK-UP PLATE WITH 2 -  $\frac{7}{8}$ " x  $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM  $\frac{1}{2}$ " PLATE. PROVIDE "SLIDING FIT".
- $\frac{3}{8}$ " x  $3\frac{3}{8}$ " x 2' - 4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- $\frac{3}{8}$ " x  $2\frac{3}{8}$ " x 2' - 4" PLATE USED IN NO. 5,  $\frac{3}{8}$ " x  $3\frac{3}{8}$ " x 2' - 4" PLATE USED IN NO. 5A. 2 PER RAIL.
- $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE  $\frac{1}{2}$ " x  $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND  $\frac{1}{16}$ " x  $2\frac{1}{4}$ " MIN. LONGITUDINAL SLOTTED HOLES AT EXPOSED JOINTS IN PLATE NO. 10A.
- $\frac{7}{8}$ " DIA. x  $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D.)
- $\frac{3}{8}$ " x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" DIA. HOLES IN TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

## GENERAL NOTES

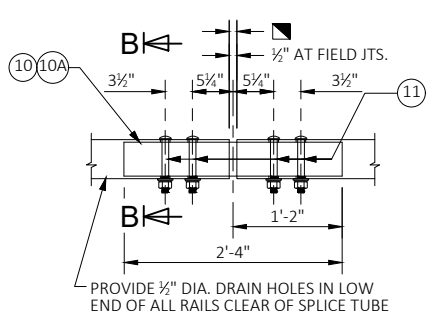
- BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-38-148" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 ksi. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL  $\frac{1}{8}$  TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

▲ TIE TO TOP MAT OF STEEL.

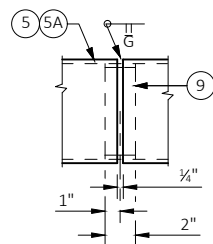
\* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

■ RDWY. OPENING OR 2 $\frac{1}{2}$ " MIN. FOR STRIP SEAL EXP. JOINT &  $\frac{1}{2}$ " OPENING FOR A1 ABUTMENT.

SECTION THRU RAILING ON DECK

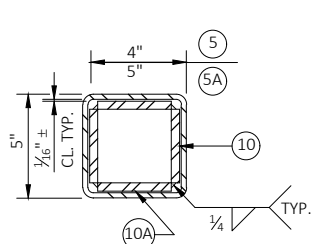


FIELD ERECTION JOINT DETAIL

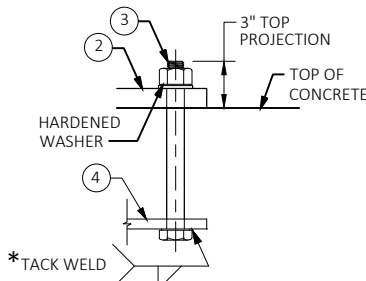


SHOP RAIL SPLICE DETAIL

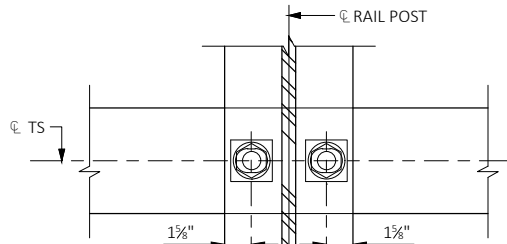
LOCATION MUST BE SHOWN ON SHOP DRAWINGS



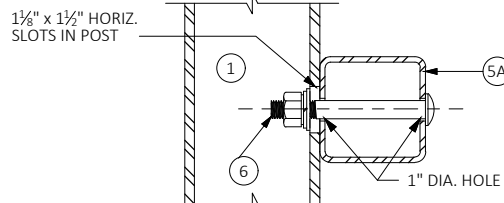
SECTION B-B



ANCHOR BOLTS



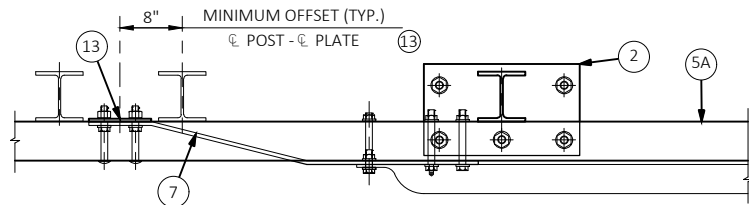
SECTION THRU POST WEB



SECTION THRU RAIL

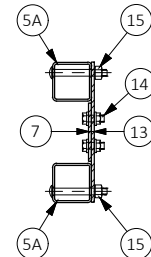
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

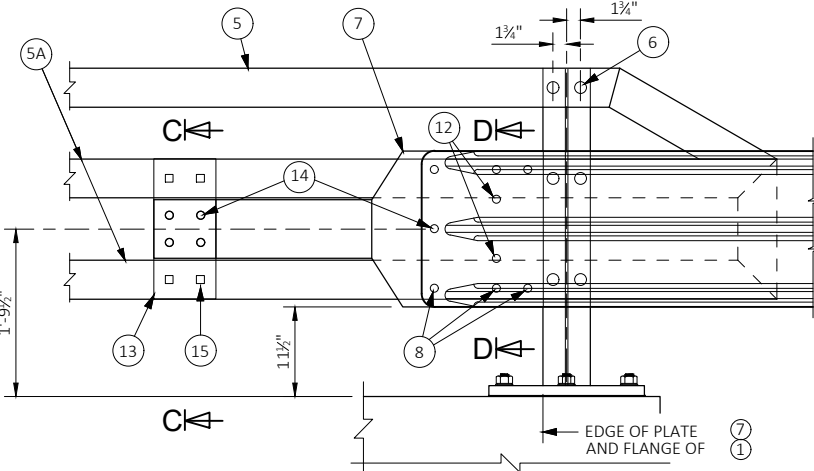


TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT

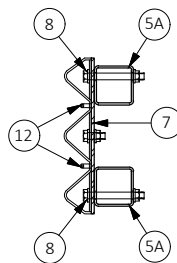


SECTION C-C

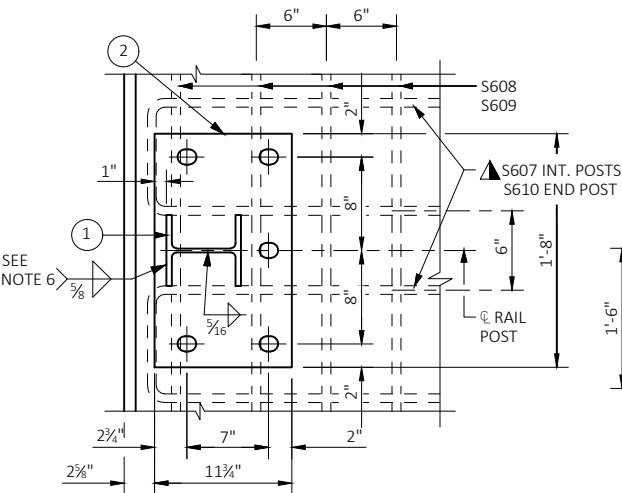


DETAIL AT END POST

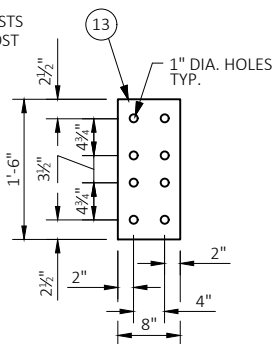
THRIE BEAM RAIL ATTACHMENT



SECTION D-D

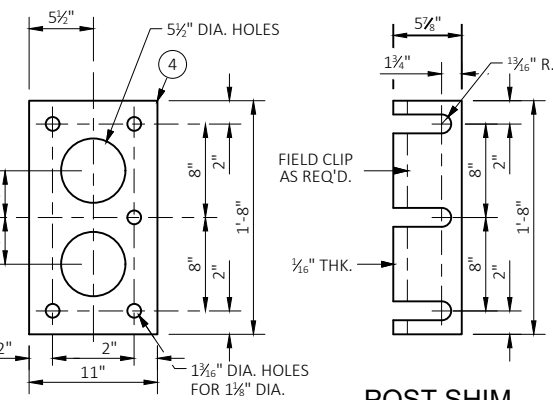


SECTION A-A



ANCHOR PLATE

AT BEAM GUARD ATTACHMENT

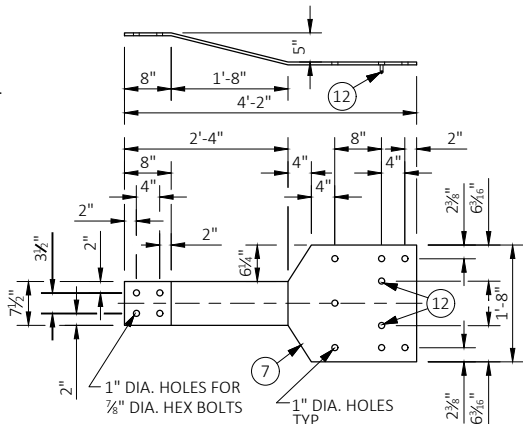


ANCHOR PLATE

AT RAIL TO DECK CONNECTION

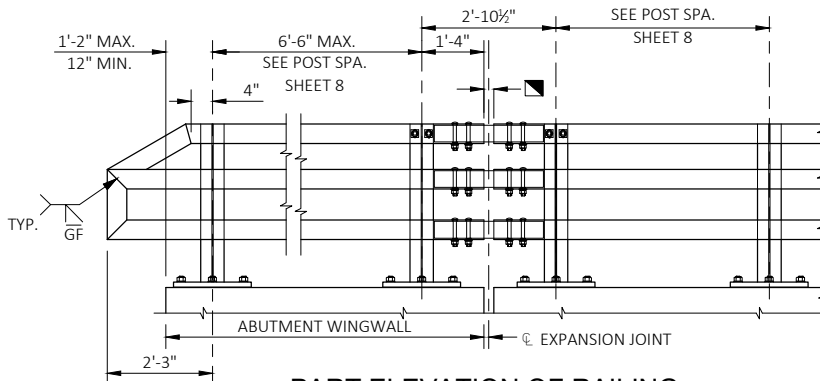
POST SHIM

DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-148			
DRAWN BY		NJT	PLANS CK'D. TLP
RAILING TUBULAR TYPE M		SHEET 9 OF 9	

NORTH 5TH ROAD - INCREMENTAL VOLUME

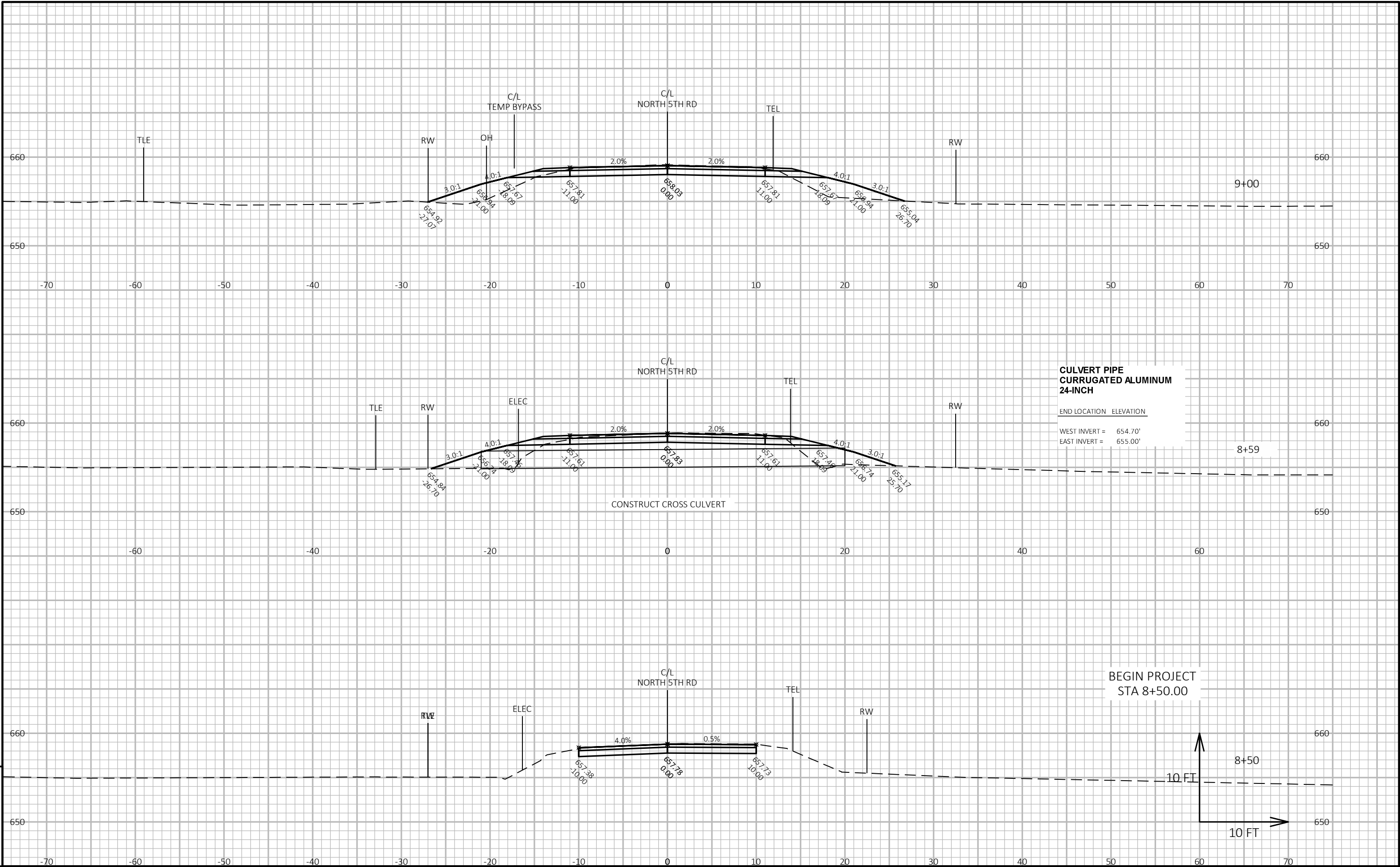
STATION	DISTANCE FT	END AREA			COMMON				FILL		MASS HAUL CY (3)
		COMMON SF	FILL SF	SALVAGED/UNUSABLE PAVEMENT MATERIAL SF (1)	RAW CY	1.0 ADJ CY	SALVAGED/UNUSABLE PAVEMENT MATERIAL CY	AVAILABLE MATERIAL CY (2)	RAW CY	1.3 ADJ CY	
8+50		20.3	0.0	5.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
9+00	50	26.0	28.6	5.0	42.8	42.8	9.3	33.6	26.5	34.4	-0.9
9+50	50	18.1	30.7	5.0	40.8	40.8	9.3	31.6	54.9	71.4	-39.8
9+79	29	18.1	30.7	5.0	19.4	19.4	5.4	14.1	33.0	42.9	-28.8
BRIDGE GAP											
10+21		5.7	47.6	5.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
10+50	29	5.7	47.6	5.0	6.1	6.1	5.4	0.8	51.1	66.5	-65.7
11+00	50	12.5	34.8	5.0	16.9	16.9	9.3	7.6	76.3	99.2	-91.6
11+50	50	19.9	0.0	5.0	30.0	30.0	9.3	20.7	32.2	41.9	-21.1
		COLUMN TOTALS			156.1		47.8	108.3	274.0	356.2	-247.9

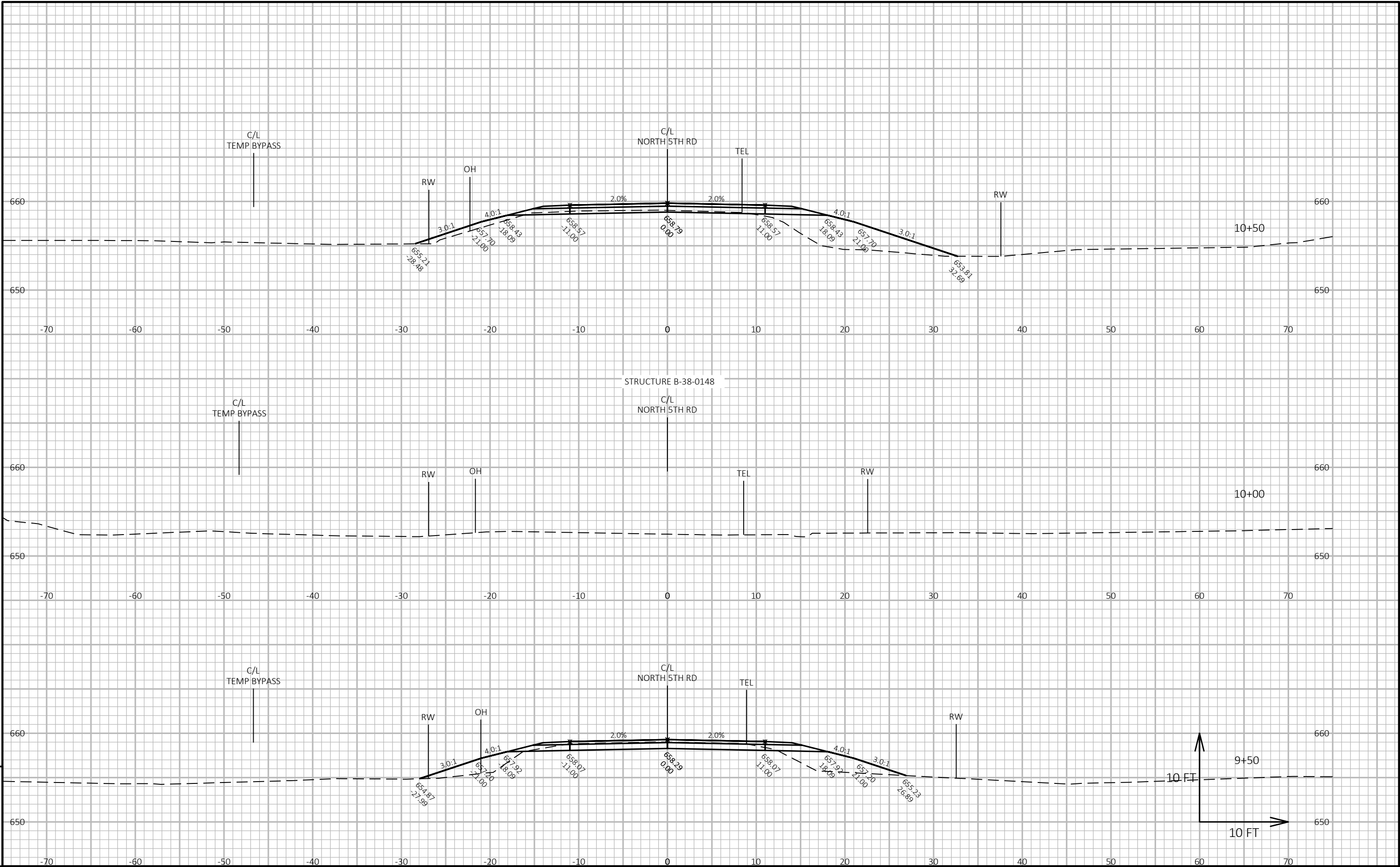
- 1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON.  
2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL  
3) THE MASS HAUL = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.

TEMPORARY BYPASS - INCREMENTAL VOLUME

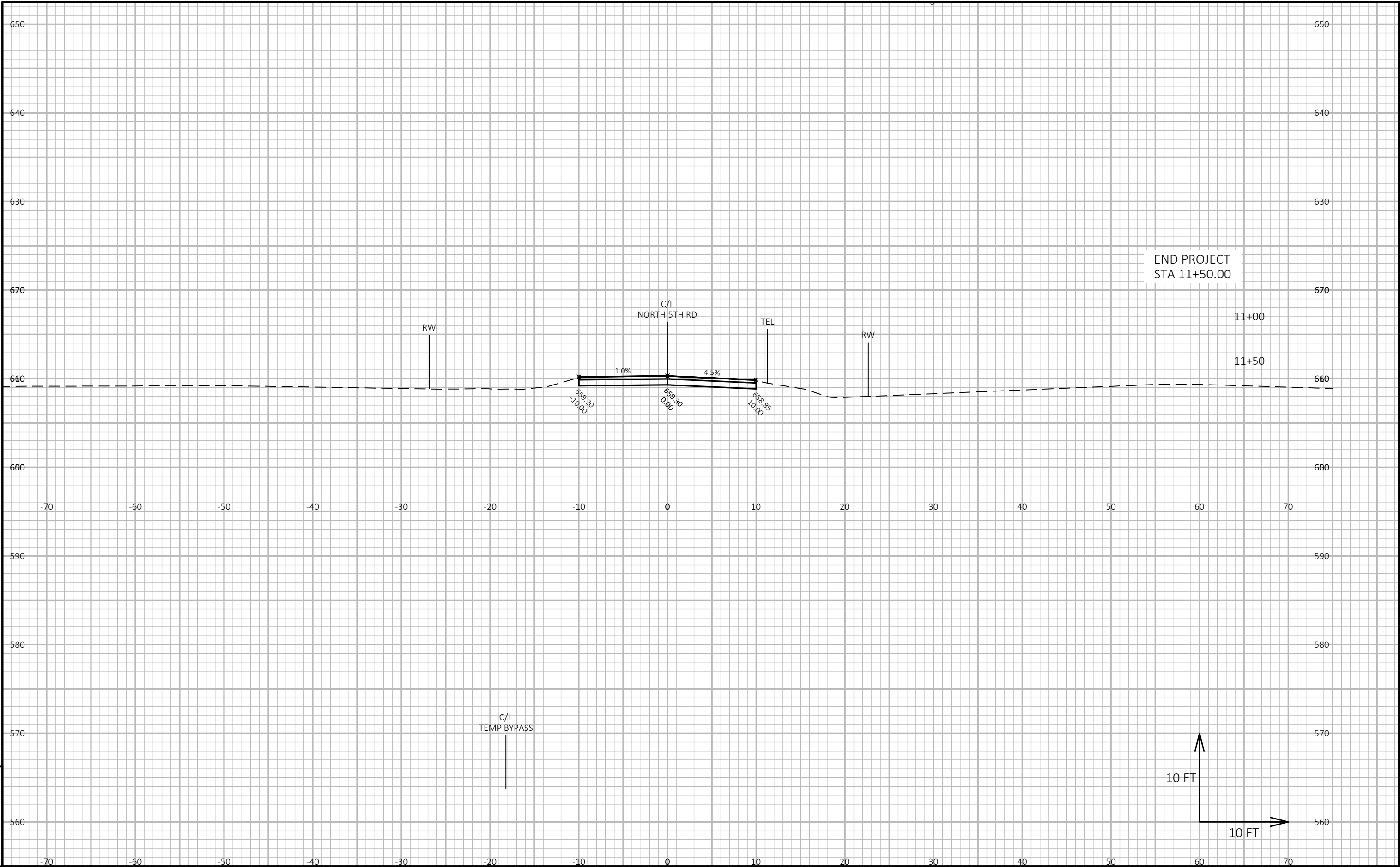
		END AREA			COMMON				FILL		
	DISTANCE	COMMON	FILL	SALVAGED/UNUSABLE PAVEMENT MATERIAL	RAW	1.0 ADJ	SALVAGED/UNUSABLE PAVEMENT MATERIAL	AVAILABLE MATERIAL	RAW	1.3 ADJ	MASS HAUL
STATION	FT	SF (4)	SF	SF (1)	CY	CY	CY	CY (2)	CY	CY	CY (3)
100+41		60.3	50.3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
100+50	9	60.3	50.3	0.0	20.1	20.1	0.0	20.1	16.8	21.8	
101+00	50	88.0	78.0	0.0	137.3	137.3	0.0	137.3	118.8	154.4	
101+38	38	88.0	78.0	0.0	123.9	123.9	0.0	123.9	109.8	142.7	
TEMPORARY STRUCTURE GAP											
101+67		73.5	63.5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
102+00	33	73.5	63.5	0.0	89.8	89.8	0.0	89.8	77.6	100.9	
102+50	50	92.2	82.2	0.0	153.4	153.4	0.0	153.4	134.9	175.4	
102+86	36	92.2	82.2	0.0	122.9	122.9	0.0	122.9	109.6	142.5	
		COLUMN TOTALS			647.5		0.0	647.5	567.5	737.7	0.0

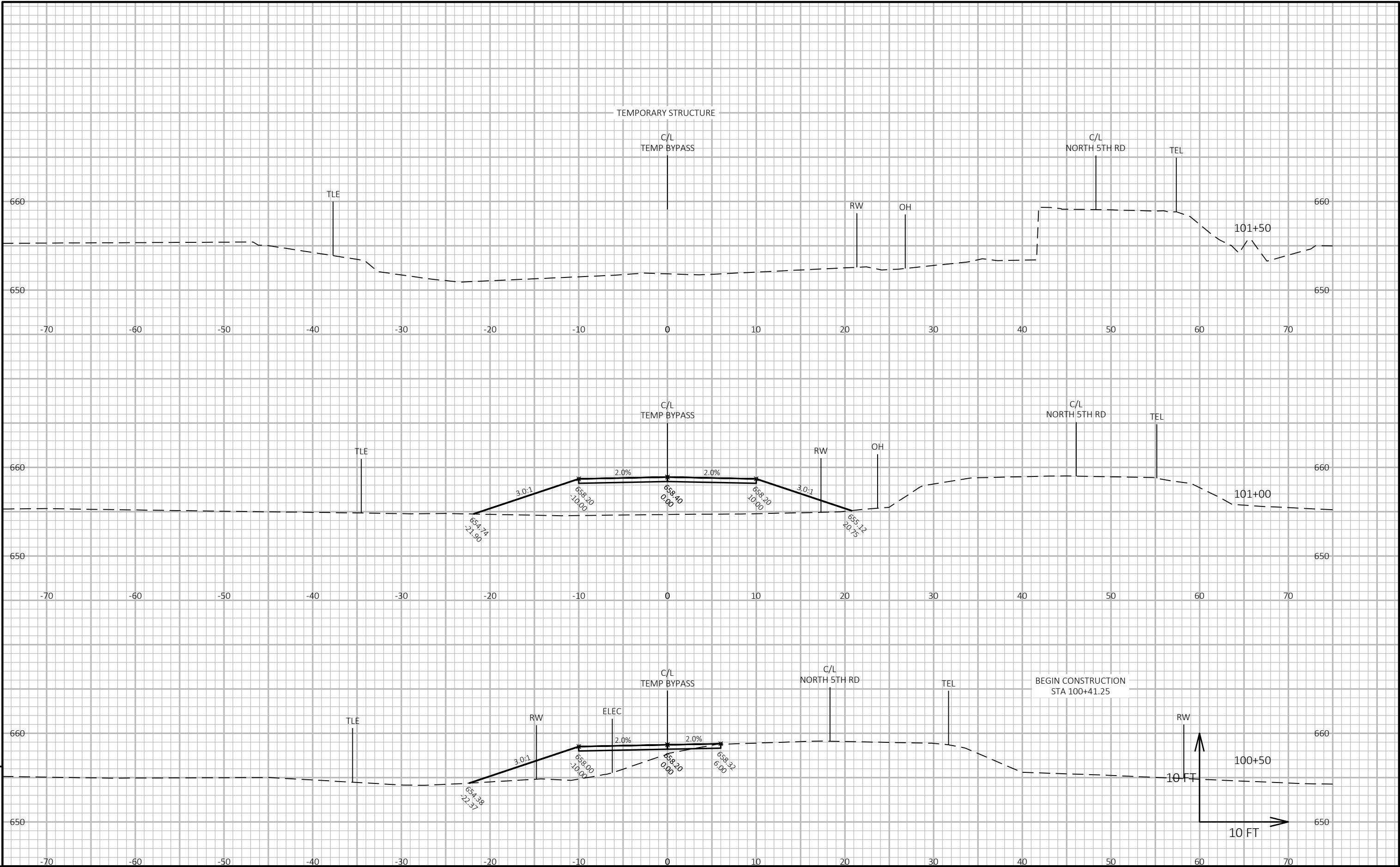
- 1) **NO** SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON.  
2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL  
3) THE MASS HAUL = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.  
4) COMMON IS REMOVAL OF FILL PLUS BASE AGGREGATE PLACED FOR TEMPORARY BYPASS.

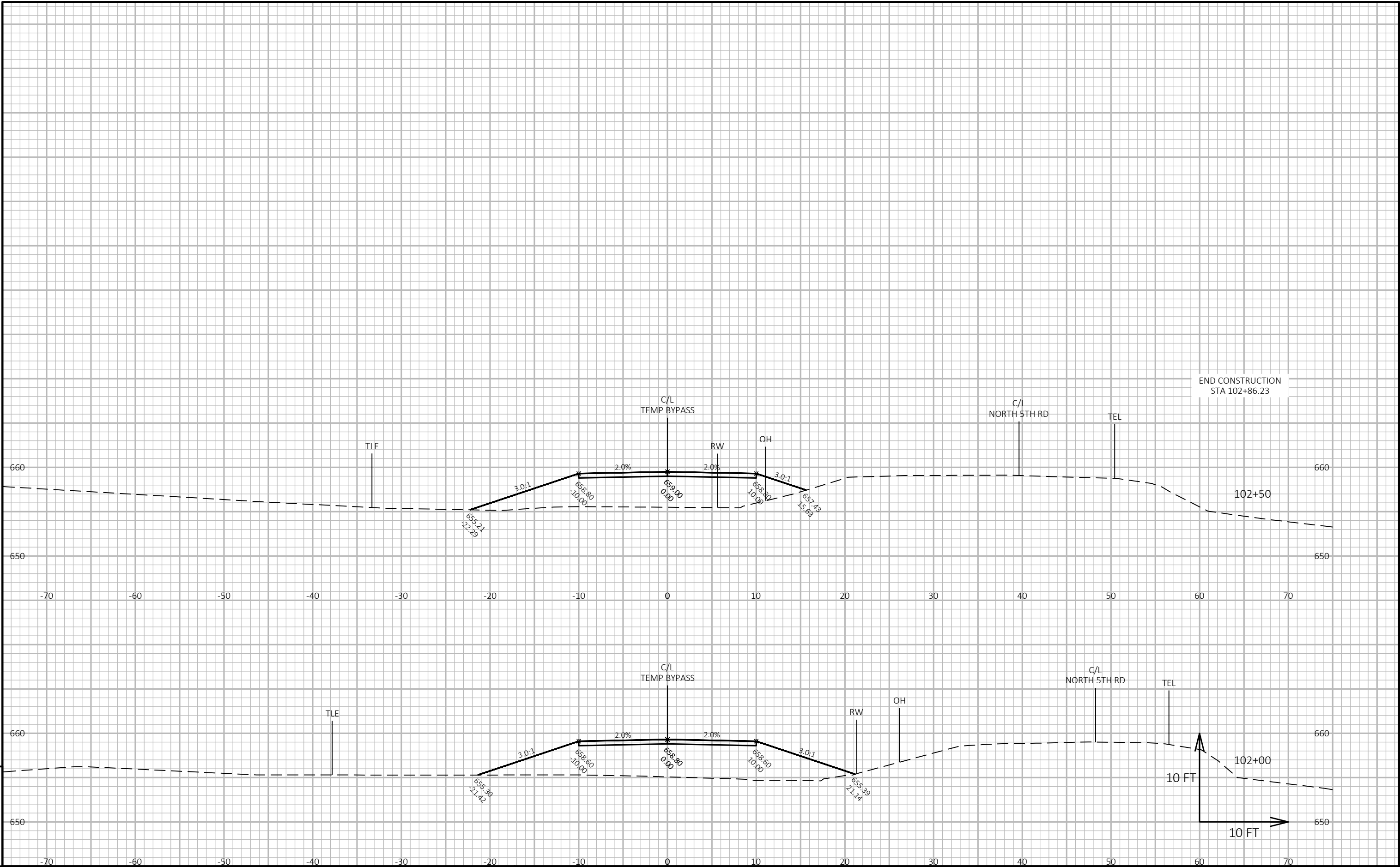












## Notes



## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>