

MAD PROJECT ID: 5699-00-76 WITH: N/A COUNTY: IOWA

NOVEMBER 2019

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control Plan)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 48



DESIGN DESIGNATION

A.A.D.T. (2020)	=	205
A.A.D.T. (2040)	=	310
D.H.V.	=	28
D.D.	=	60/40
T.	=	10% (ASSUMED)
DESIGN SPEED	=	30 MPH
ESALS	=	66,000

CONVENTIONAL SYMBOLS	
PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	
PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

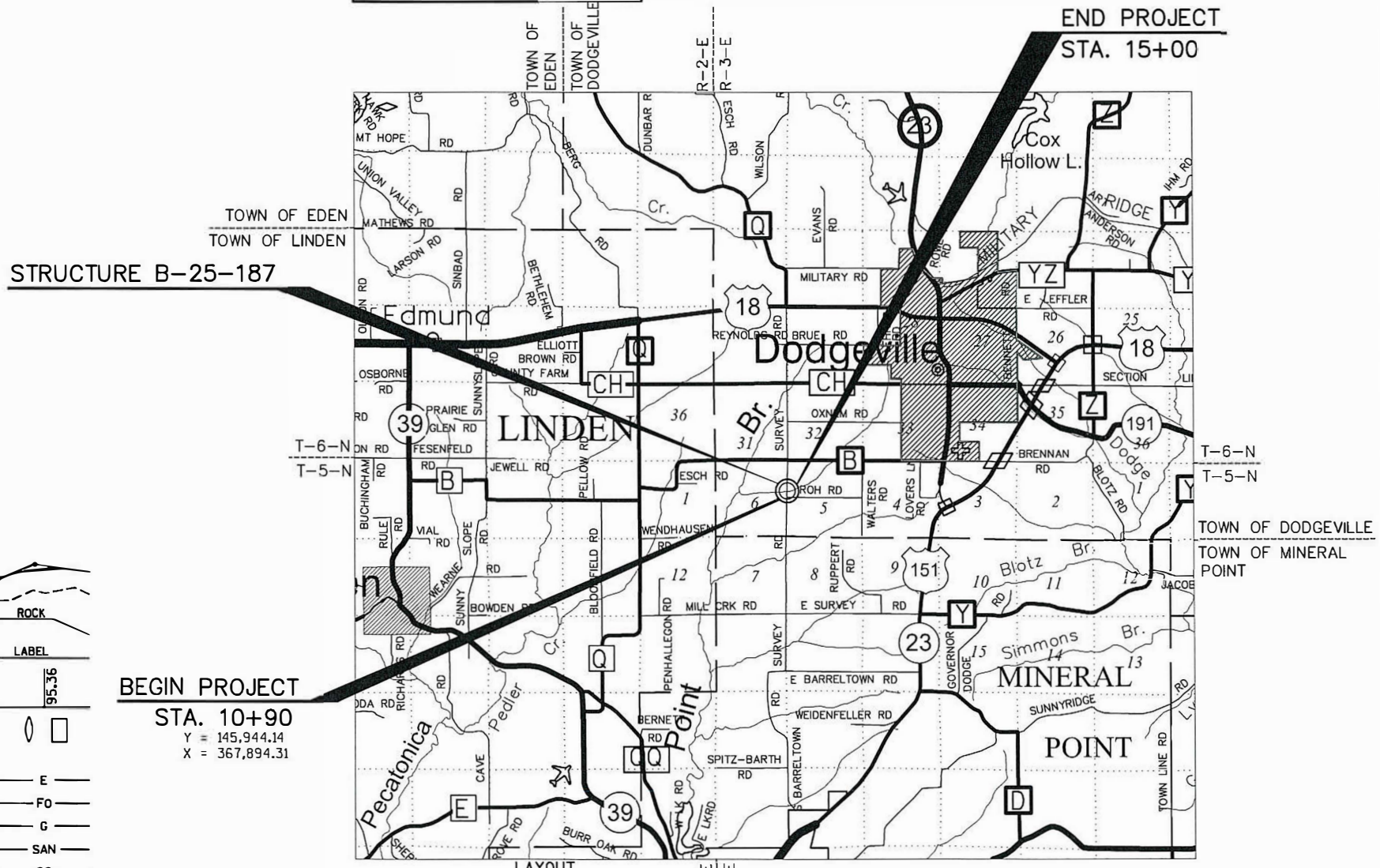
PLAN OF PROPOSED IMPROVEMENT

TOWN OF DODGEVILLE, SURVEY ROAD

(BRANCH MINERAL POINT CREEK BRIDGE B-25-187)

TOWN ROAD
IOWA COUNTY

STATE PROJECT NUMBER
5699-00-76



LAYOUT

TOTAL NET LENGTH OF CENTERLINE = 0.078 MILES

"COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), IOWA COUNTY."

"ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88)."

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5699-00-76		

ACCEPTED FOR
COUNTY of IOWA
4/22/2019 (Date) (Signature)

ACCEPTED FOR
TOWN of DODGEVILLE
4/22/2019 (Date) (Signature)

ORIGINAL PLANS PREPARED BY
JEWELL
associates engineers, inc.
Engineers - Architects - Surveyors



4/16/2019 (Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor JEWELL ASSOCIATES ENGINEERS, INC.
Designer JEWELL ASSOCIATES ENGINEERS, INC.

APPROVED FOR THE DEPARTMENT
4/22/2019 (Date) (Signature)

LIST OF STANDARD ABBREVIATIONS

ABUT	Abutment	INV	Invert	SALV	Salvaged
AC	Acre	IP	Iron Pipe or Pin	SAN S	Sanitary Sewer
AGG	Aggregate	IRS	Iron Rod Set	SEC	Section
AH	Ahead	JT	Joint	SHLDR	Shoulder
<	Angle	JCT	Junction	SHR	Shrinkage
ASPH	Asphaltic	LHF	Left-Hand Forward	SW	Sidewalk
AVG	Average	L	Length of Curve	S	South
ADT	Average Daily Traffic	LIN FT or LF	Linear Foot	SQ	Square
BAD	Base Aggregate Dense	LC	Long Chord of Curve	SF or SQ FT	Square Feet
BK	Back	MH	Manhole	SY or SQ YD	Square Yard
BF	Back Face	MB	Mailbox	STD	Standard
BM	Bench Mark	ML or M/L	Match Line	SDD	Standard Detail Drawings
BR	Bridge	N	North	STH	State Trunk Highways
C or C/L	Center Line	Y	North Grid Coordinate	STA	Station
CC	Center to Center	OD	Outside Diameter	SS	Storm Sewer
CTH	County Trunk Highway	PLE	Permanent Limited	SG	Subgrade
CR	Creek		Easement	SE	Superelevation
CR	Crushed	PT	Point	SL or S/L	Survey Line
CY or CU YD	Cubic Yard	PC	Point of Curvature	SV	Septic Vent
CP	Culvert Pipe	PI	Point of Intersection	T	Tangent
C & G	Curb and Gutter	PRC	Point of Reverse Curvature	TEL	Telephone
D	Degree of Curve	PT	Point of Tangency	TEMP	Temporary
DHV	Design Hour Volume	POC	Point On Curve	TI	Temporary Interest
DIA	Diameter	POT	Point on Tangent	TLE	Temporary Limited
E	East	PVC	Polyvinyl Chloride		Easement
X	East Grid Coordinate	PCC	Portland Cement Concrete	t	Ton
ELEC	Electric (al)	LB	Pound	T or TN	Town
EL or ELEV	Elevation	PSI	Pounds Per Square Inch	TRANS	Transition
ESALS	Equivalent Single Axle	PE	Private Entrance	TL or T/L	Transit Line
	Loads	R	Radius	T	Trucks (percent of)
EBS	Excavation Below Subgrade	RR	Railroad	TYP	Typical
FF	Face to Face	R	Range	UNCL	Unclassified
FE	Field Entrance	RL or R/L	Reference Line	UG	Underground Cable
F	Fill	RP	Reference Point	USH	United States Highway
FG	Finished Grade	RCCP	Reinforced Concrete	VAR	Variable
FL or F/L	Flow Line		Culvert Pipe	V	Velocity or Design Speed
FT	Foot	REQ'D	Required	VERT	Vertical
FTG	Footing	RES	Residence or Residential	VC	Vertical Curve
GN	Grid North	RW	Retaining Wall	VOL	Volume
HT	Height	RT	Right	WM	Water Main
CWT	Hundredweight	RHF	Right-Hand Forward	WV	Water Valve
HYD	Hydrant	R/W	Right-of-Way	W	West
INL	Inlet	R	River	WB	Westbound
ID	Inside Diameter	RD	Road	YD	Yard
		RDWY	Roadway		

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER.

DISTURBED AREAS SHOWN WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B), SEEDED (USE SEED MIX NO. 20), AND MULCHED/EMATTED AS DIRECTED BY THE ENGINEER. ALL POST CONSTRUCTION WET AREAS SHALL BE SEEDED WITH SEEDING MIXTURE NO. 60.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE, BREAKER RUN, OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON. THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE, TEMPORARY DITCH CHECKS AND CULVERT PIPE CHECKS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE SHALL BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH/EMAT ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATION OF ALL PERMANENT SIGNING SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

WETLANDS ARE PRESENT IN THE PROJECT LIMITS. THE CONTRACTOR SHALL NOT OPERATE EQUIPMENT OR STOCKPILE MATERIALS BEYOND THE EXISTING TOE OF SLOPE FROM STA. 11+77 – STA. 12+39, RT.; STA. 12+41 – STA. 12+43, LT.; STA. 12+41 – STA. 12+42, RT.; STA. 12+53 – STA. 13+21, RT.; STA. 12+57 – STA. 12+71, LT.; STA. 12+93 – STA. 13+85, LT.; AND STA. 13+79 – STA. 14+12, RT.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER.

ASPHALTIC SURFACE QUANTITIES WERE CALCULATED USING 115 LB/SY/IN. 4-INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2 ¼-INCH LOWER LAYER AND A 1 ¾-INCH UPPER LAYER.

INLET & OUTLET ELEVATIONS FOR CULVERT PIPES AS SHOWN ON THE PLAN MAY BE ADJUSTED TO FIT EXISTING FIELD CONDITIONS.

EXISTING DRIVEWAYS SHALL BE RESTORED IN KIND AND THEIR LOCATION VERIFIED BY THE ENGINEER IN THE FIELD.

CONTACTS

DESIGN CONSULTANT

JEWELL ASSOCIATES ENGINEERS, INC.
560 SUNRISE DRIVE
SPRING GREEN, WI 53588
ATTN: ELLERY SCHAFFER, P.E.
PH: (608) 459-6027
CELL: (608) 341-8159
EMAIL: ellery.schaffer@jewellassoc.com

IOWA COUNTY HIGHWAY DEPARTMENT

1215 NORTH BEQUETTE STREET
DODGEVILLE, WI 53533
ATTN: CRAIG HARDY, COMMISSIONER
PH: (608) 935-3381
CELL: (608) 574-2935
EMAIL: craig.hardy@iowacounty.org

DNR LIAISON

STATE OF WISCONSIN
DNR SOUTH CENTRAL REGION HQ
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
ATTN: ANDY BARTA
PHONE: (608) 275-3308
CELL: (608) 235-2955
EMAIL: Andrew.Barta@wisconsin.gov

TOWN OF DODGEVILLE

108 EAST LEFFLER STREET
DODGEVILLE, WI 53533
ATTN: CURT PETERSON, CHAIRMAN
PH: (608) 935-5808
EMAIL: twnclerk@mhtc.net

UTILITIES

ELECTRIC

ALLIANT ENERGY
4902 NORTH BILTMORE LANE
MADISON, WI 53713
ATTN: MICHAEL BROLIN
OFFICE: (608) 458-4871
EMAIL: michaelbrolin@alliantenergy.com

TELEPHONE

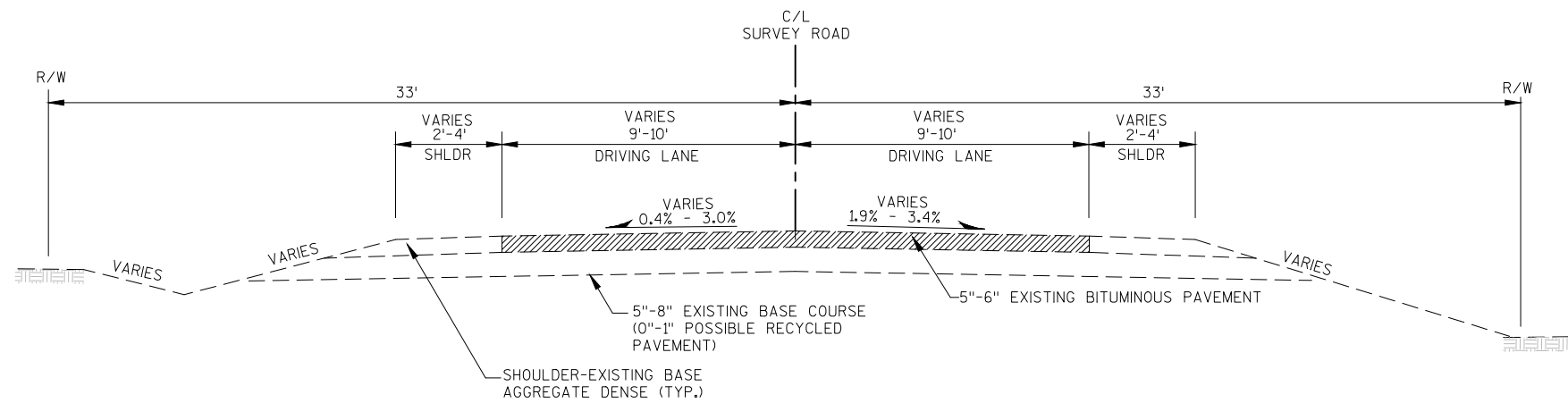
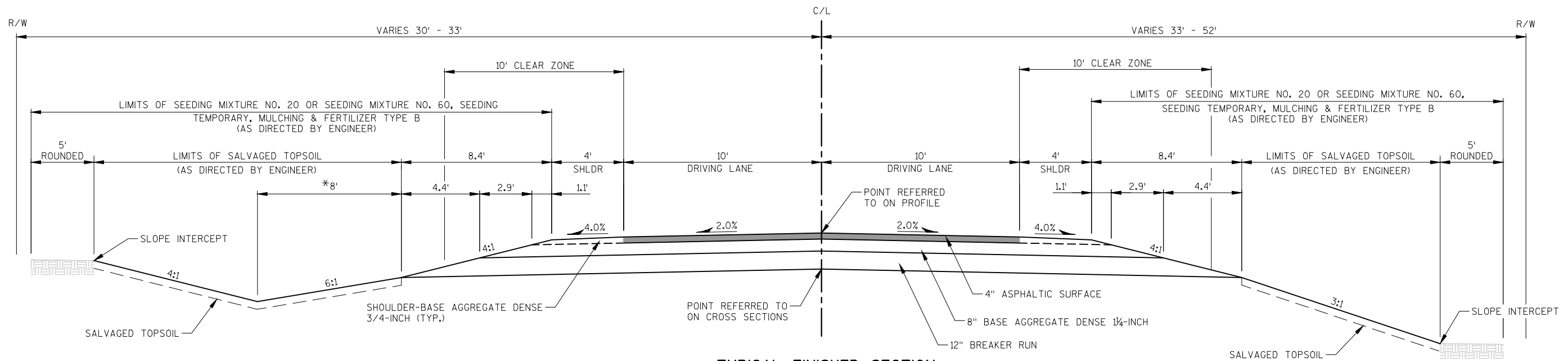
FRONTIER COMMUNICATIONS
2222 WEST WISCONSIN STREET
PORTAGE, WI 53901
ATTN: JERRY MOORE
PH: (608) 742-9507
CELL: (608) 346-0353
EMAIL: jerald.r.moore@ftr.com



* DENOTES UTILITY IS NOT A MEMBER OF DIGGERS HOTLINE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA= 0.95 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.79 ACRES

**TYPICAL EXISTING SECTION****TYPICAL FINISHED SECTION**

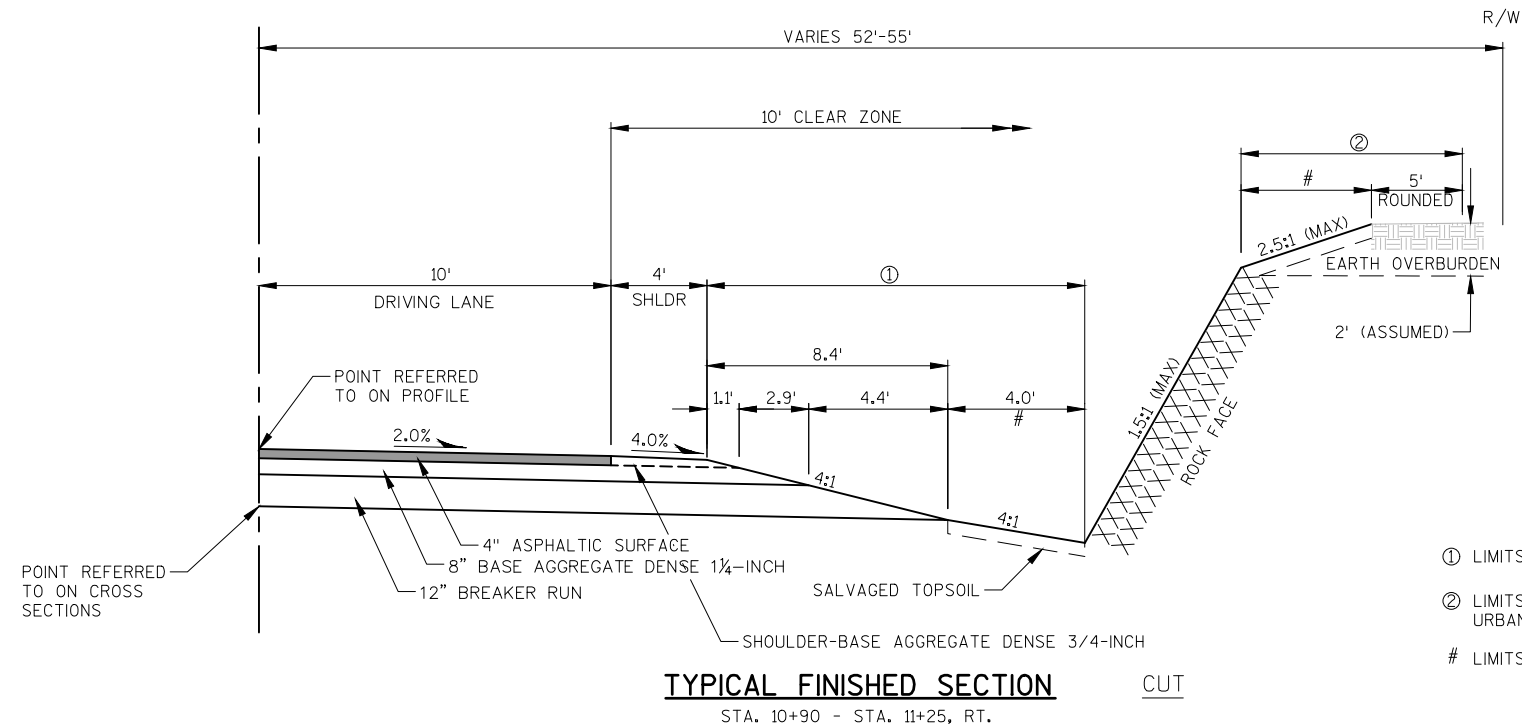
STA. 10+90 - STA. 15+00, LT.
STA. 11+25 - STA. 15+00, RT.
STA. 13+75 - STA. 15+00, RT.
STA. 14+13 - STA. 15+00, LT.

CUT

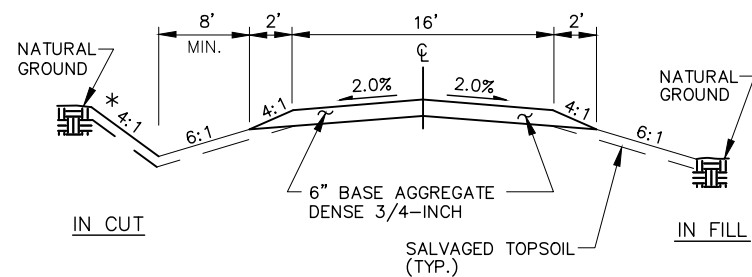
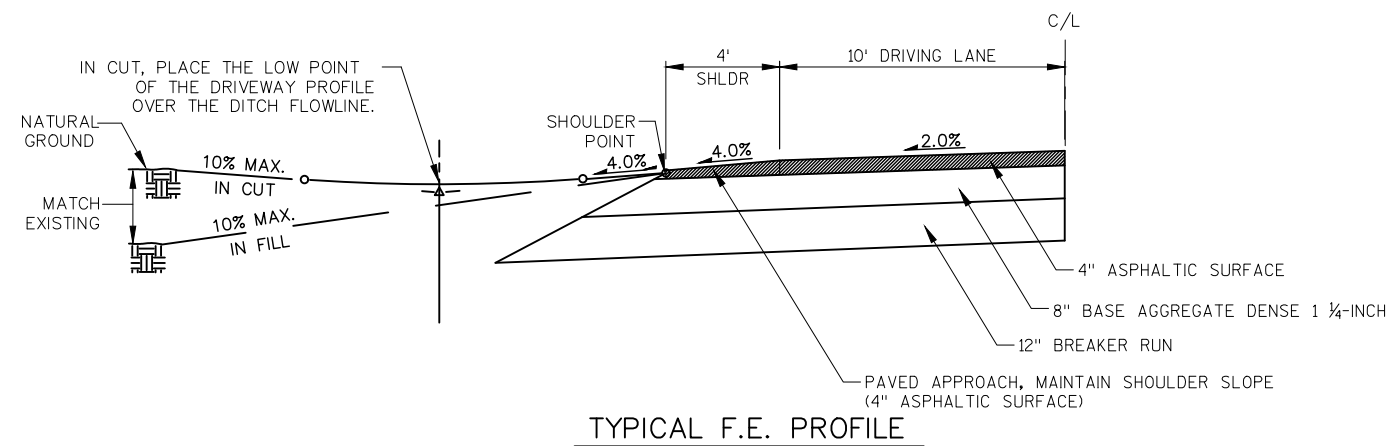
* VARIES 5'-8' STA. 10+90 - STA. 11+25

NOTE: 4:1 (MAX) - FORESLOPE
6:1 (MAX) - BACKSLOPE

FILL



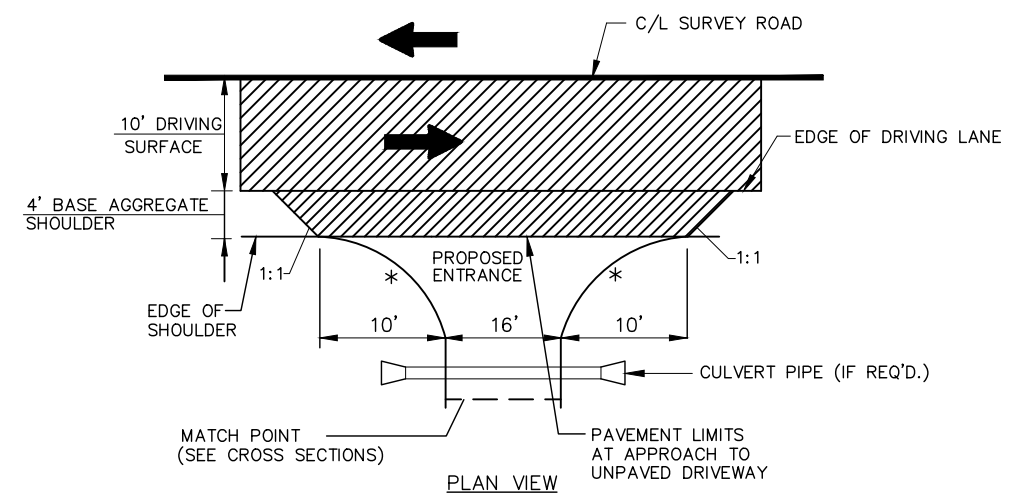
- ① LIMITS OF SEEDING MIXTURE NO. 20, SEEDING TEMPORARY, MULCHING & FERTILIZER TYPE B
② LIMITS OF SEEDING MIXTURE NO. 20, SEEDING TEMPORARY, FERTILIZER TYPE B & EROSION MAT URBAN CLASS I TYPE B
LIMITS OF SALVAGED TOPSOIL



TYPICAL CROSS-SECTION FOR F.E.

F.E. - STA. 13+92, LT.
F.E. - STA. 14+25, RT.

* STA. 70'B+40 - STA. 71'B+00, LT. - 2.5:1 (MAX) BACKSLOPE

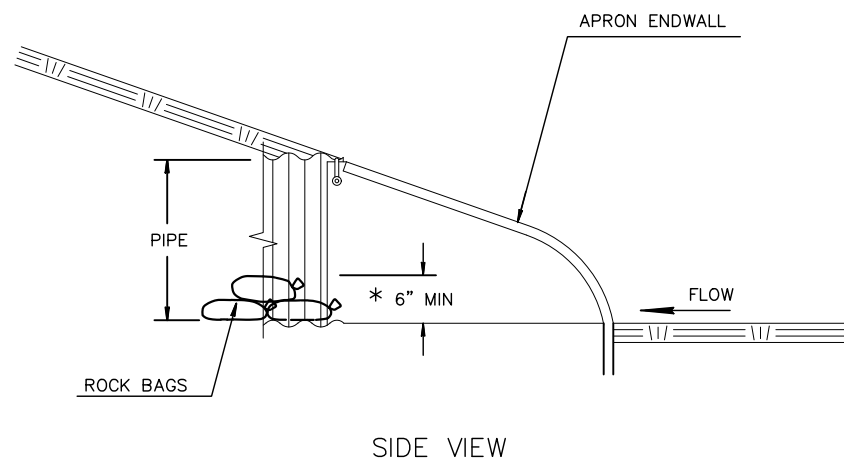
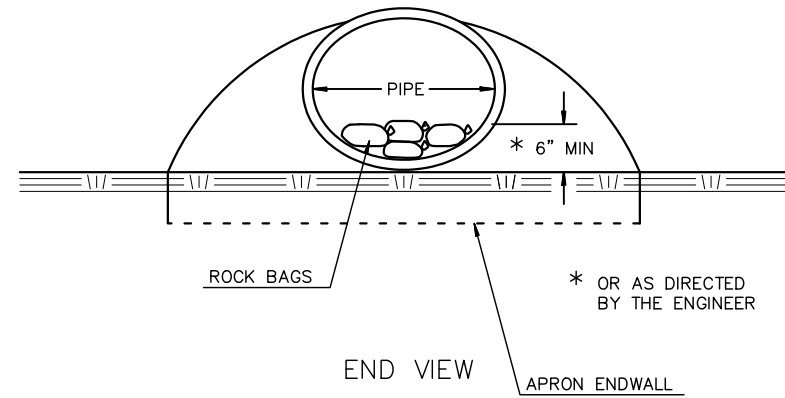


APPROACH AT F.E.

TYPICAL FIELD ENTRANCE (F.E.) DETAILS

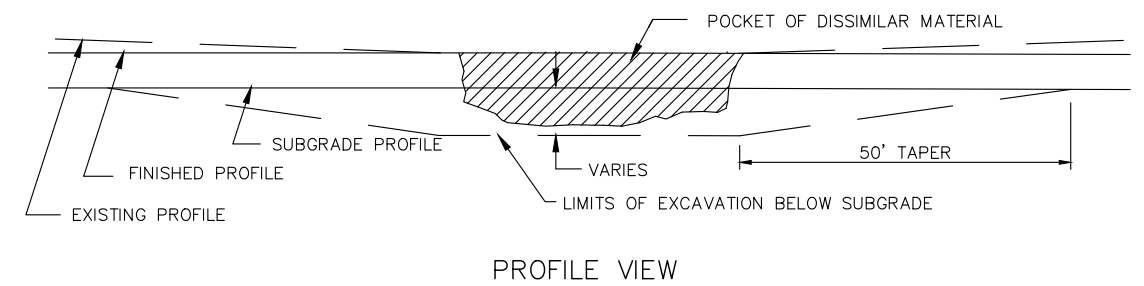
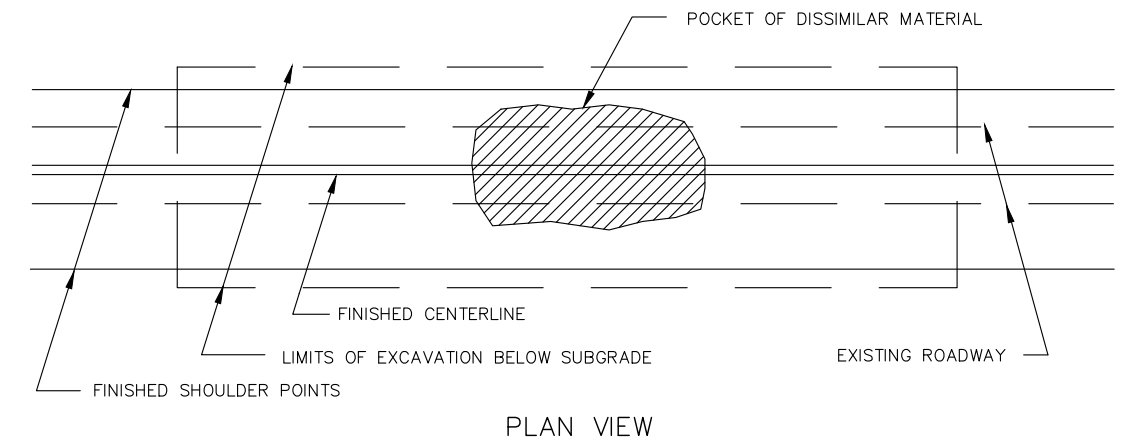
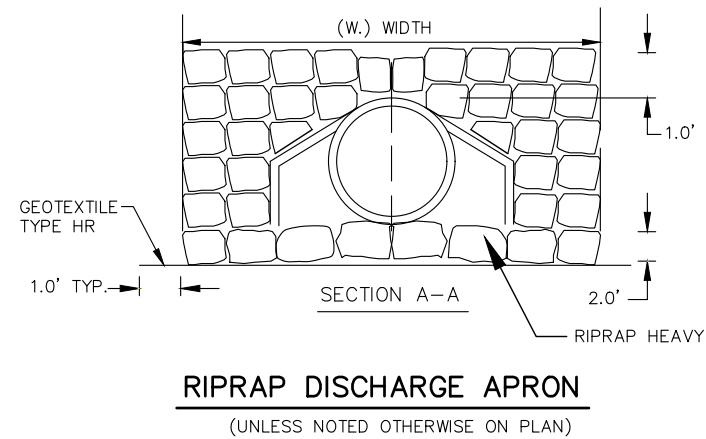
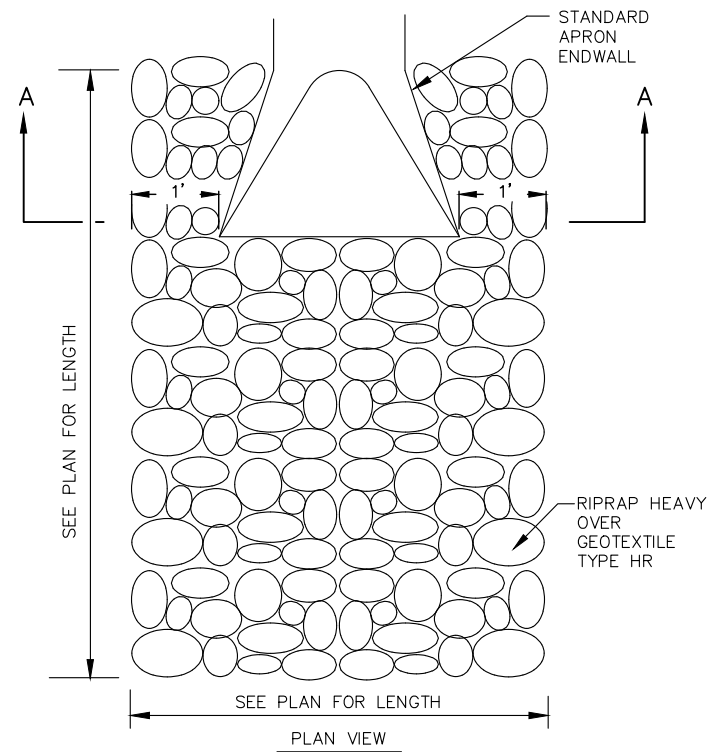
LIMITS OF ASPHALTIC SURFACE

* RADIUS = 10'

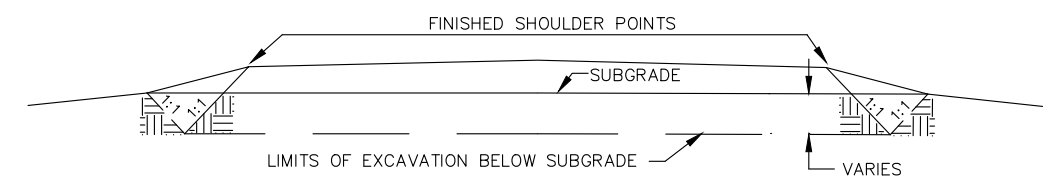


ESTIMATED BAG SIZE = 18" X 12" X 6"	
PIPE SIZE	ESTIMATED NO. OF BAGS
12"	1
15"	2
18"	2
21"	3
14" X 23"	3
24"	3
27"	4
30"	5
19" X 30"	5
36"	7
24" X 38"	8
42"	8
29" X 45"	10
48"	10
34" X 53"	10
38" X 60"	13
60"	13
66"	15
53" X 83"	19

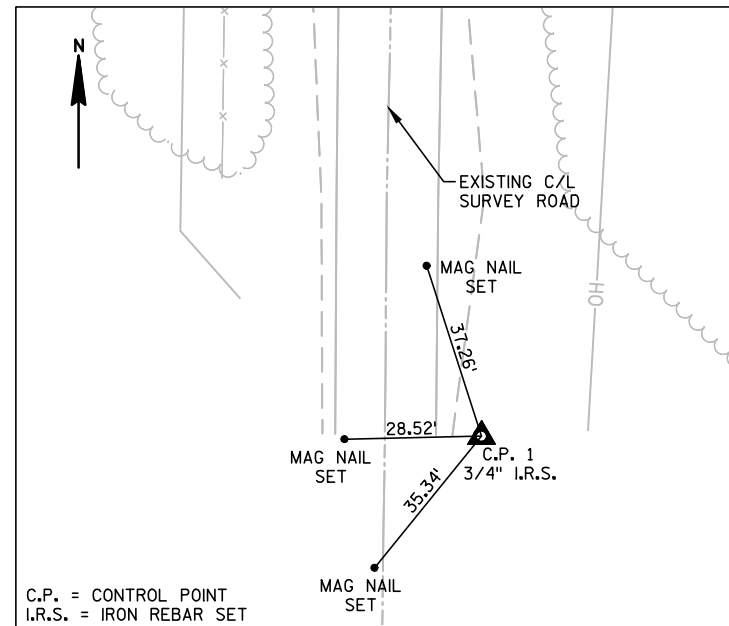
CULVERT PIPE CHECKS



RURAL EXCAVATION BELOW SUBGRADE (E.B.S.)



1. EXACT LOCATION OF E.B.S. (EXCAVATION BELOW SUBGRADE) SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. E.B.S. AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
3. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL E.B.S. IS COMPLETED. LATERAL LIMITS OF EXCAVATION SHALL BE THE SUBGRADE SHOULDER POINTS.



TIES TO C.P.#1
STA. 9+39.62; 18.77' RT.
Y = 145,793.61
X = 367,911.84

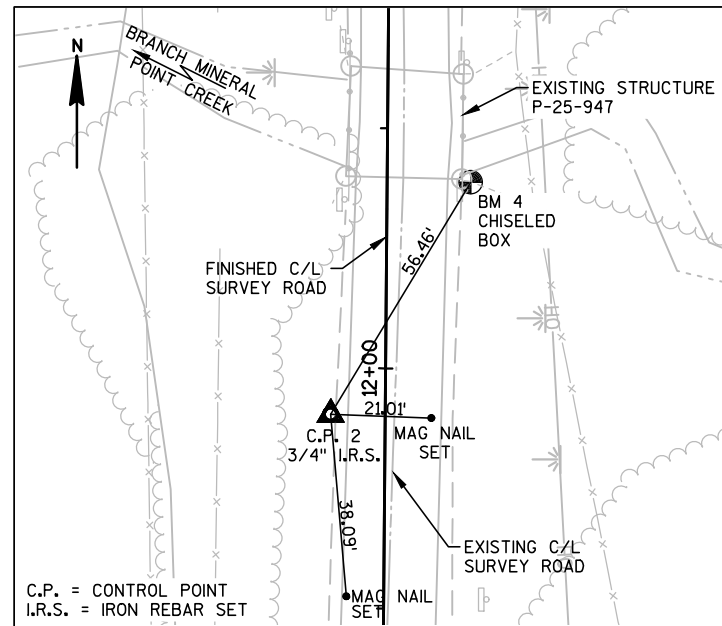
'A' LINE STATION LAYOUT

STATION	Y	X	COMMENTS
50'A'+00.00	146,246.87	367,806.81	BEGIN CONSTRUCTION
50'A'+50.00	146,246.46	367,856.81	-
50'A'+76.00	146,246.24	367,882.81	END CONSTRUCTION

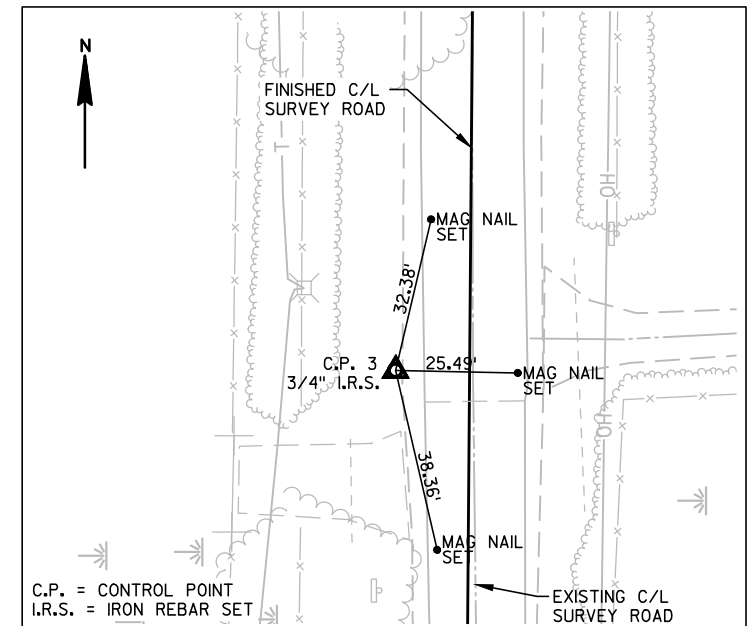
'B' LINE STATION LAYOUT

STATION	Y	X	COMMENTS
70'B'+14.00	146,279.01	367,911.07	BEGIN CONSTRUCTION
70'B'+50.00	146,278.72	367,947.07	-
71'B'+00.00	146,278.30	367,997.07	END CONSTRUCTION

TIES TO C.P.#2
STA. 11+90.32; 11.38' LT.
Y = 146,044.55
X = 367,883.76



BEGIN CONSTRUCTION
STA. 50'A'+00
Y = 146,246.87
X = 367,806.81



TIES TO C.P.#3
STA. 14+14.99; 15.42' LT.
Y = 146,269.24
X = 367,881.57

MAINLINE STATION LAYOUT

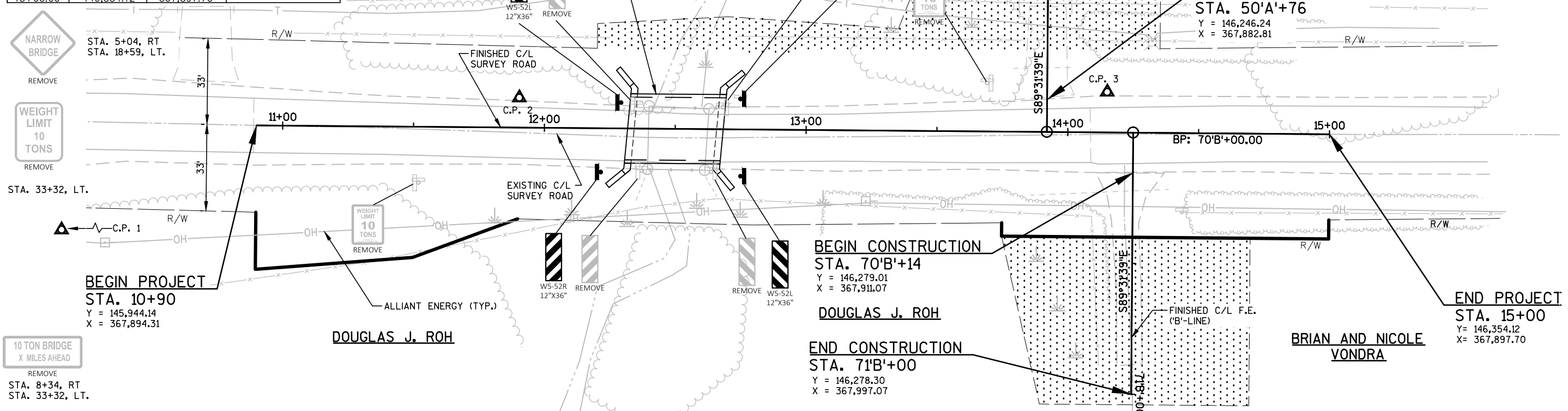
STATION	Y	X	COMMENTS
10+90.00	145,944.14	367,894.31	BEGIN PROJECT
11+00.00	145,954.14	367,894.40	-
11+50.00	146,004.14	367,894.81	-
12+00.00	146,054.14	367,895.22	-
12+31.83	146,085.96	367,895.48	END OF DECK
12+50.00	146,104.13	367,895.63	-
12+68.33	146,122.46	367,895.78	END OF DECK
13+00.00	146,154.13	367,896.05	-
13+50.00	146,204.13	367,896.46	-
14+00.00	146,254.13	367,896.87	-
14+50.00	146,304.13	367,897.28	-
15+00.00	146,354.12	367,897.70	END OF PROJECT

CONTROL POINTS

NO.	STA.	DESCRIPTION	Y	X
1	9+39.62	3/4" IRON REBAR SET, 18.77' RT.	145,793.61	367,911.84
2	11+90.32	3/4" IRON REBAR SET, 11.38' LT.	146,044.55	367,883.76
3	14+14.99	3/4" IRON REBAR SET, 15.42' LT.	146,269.24	367,881.57

SURVEY ROAD INVESTMENTS, LLC.

END CONSTRUCTION
STA. 50'A'+76
Y = 146,246.24
X = 367,882.81



Estimate Of Quantities By Plan Sets

5699-00-76

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	6.000	6.000
0006	201.0205	Grubbing	STA	6.000	6.000
0010	203.0100	Removing Small Pipe Culverts	EACH	2.000	2.000
0012	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 12+51	LS	1.000	1.000
0018	205.0100	Excavation Common	CY	1,000.000	1,000.000
0020	205.0200	Excavation Rock	CY	20.000	20.000
0024	206.1000	Excavation for Structures Bridges (structure) 01. B-25-187	LS	1.000	1.000
0026	210.1500	Backfill Structure Type A	TON	250.000	250.000
0028	213.0100	Finishing Roadway (project) 01. 5699-00-76	EACH	1.000	1.000
0032	305.0110	Base Aggregate Dense 3/4-Inch	TON	210.000	210.000
0034	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	650.000	650.000
0036	311.0110	Breaker Run	TON	1,070.000	1,070.000
0038	455.0605	Tack Coat	GAL	45.000	45.000
0040	465.0105	Asphaltic Surface	TON	210.000	210.000
0042	502.0100	Concrete Masonry Bridges	CY	121.000	121.000
0044	502.3200	Protective Surface Treatment	SY	140.000	140.000
0046	505.0400	Bar Steel Reinforcement HS Structures	LB	4,290.000	4,290.000
0048	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	14,900.000	14,900.000
0050	513.4061	Railing Tubular Type M	LF	78.000	78.000
0052	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0054	520.1018	Apron Endwalls for Culvert Pipe 18-Inch	EACH	4.000	4.000
0056	520.3318	Culvert Pipe Class III-A 18-Inch	LF	66.000	66.000
0058	550.0500	Pile Points	EACH	14.000	14.000
0060	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	210.000	210.000
0062	606.0300	Riprap Heavy	CY	245.000	245.000
0064	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0072	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5699-00-76	EACH	1.000	1.000
0076	619.1000	Mobilization	EACH	0.450	0.450
0078	624.0100	Water	MGAL	29.000	29.000
0080	625.0500	Salvaged Topsoil	SY	1,700.000	1,700.000
0082	627.0200	Mulching	SY	2,950.000	2,950.000
0084	628.1504	Silt Fence	LF	1,000.000	1,000.000
0086	628.1520	Silt Fence Maintenance	LF	2,000.000	2,000.000
0088	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0090	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0092	628.2008	Erosion Mat Urban Class I Type B	SY	105.000	105.000
0094	628.7504	Temporary Ditch Checks	LF	40.000	40.000

Estimate Of Quantities By Plan Sets

5699-00-76

Line	Item	Item Description	Unit	Total	Qty
0096	628.7555	Culvert Pipe Checks	EACH	6.000	6.000
0098	629.0210	Fertilizer Type B	CWT	2.000	2.000
0100	630.0120	Seeding Mixture No. 20	LB	80.000	80.000
0102	630.0160	Seeding Mixture No. 60	LB	2.000	2.000
0104	630.0200	Seeding Temporary	LB	40.000	40.000
0106	633.5100	Markers Row	EACH	12.000	12.000
0108	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0110	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0112	638.2602	Removing Signs Type II	EACH	11.000	11.000
0114	638.3000	Removing Small Sign Supports	EACH	12.000	12.000
0116	642.5001	Field Office Type B	EACH	0.500	0.500
0118	643.0420	Traffic Control Barricades Type III	DAY	1,030.000	1,030.000
0120	643.0705	Traffic Control Warning Lights Type A	DAY	1,600.000	1,600.000
0122	643.0900	Traffic Control Signs	DAY	800.000	800.000
0124	643.5000	Traffic Control	EACH	1.000	1.000
0126	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0128	645.0120	Geotextile Type HR	SY	490.000	490.000
0132	650.4500	Construction Staking Subgrade	LF	536.000	536.000
0134	650.5000	Construction Staking Base	LF	536.000	536.000
0138	650.6500	Construction Staking Structure Layout (structure) 01. B-25-187	LS	1.000	1.000
0140	650.9910	Construction Staking Supplemental Control (project) 01. 5699-00-76	LS	1.000	1.000
0144	650.9920	Construction Staking Slope Stakes	LF	536.000	536.000
0146	690.0150	Sawing Asphalt	LF	43.000	43.000
0148	715.0502	Incentive Strength Concrete Structures	DOL	726.000	726.000

CLEARING & GRUBBING										EARTHWORK SUMMARY									
				201.0105 CLEARING (STA)	201.0205 GRUBBING (STA)	ALL BID ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED													
STATION	LOCATION																		
11+00 - 15+00	MAINLINE			4	4														
50'A'+00 - 50'A'+76	A-LINE			1	1														
70'B'+14 - 71'B'+00	B-LINE			1	1														
TOTALS =				6	6														
REMOVING SMALL PIPE CULVERTS										NOTES: 1.) AVAILABLE MATERIAL = CUT 2.) EXPANDED ROCK FACTOR = 1.1 3.) FILL 25%: [UNEXPANDED FILL-(ROCK*ROCK FACTOR)]*1.25 4.) THE MASS ORDINATE+ OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE CATEGORY. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE CATEGORY.									
STATION	LOCATION	DESCRIPTION	203.0100 (EACH)																
50'A'+66	'A'-LINE	18" CMP; L=22'	1																
70'B'+22	'B'-LINE	18" CMP; L=53'	1																
TOTAL =			2																
BASE AGGREGATE DENSE / BREAKER RUN										ASPHALTIC SURFACE									
				305.0110 BASE AGGREGATE DENSE 3/4-INCH (TON)	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH (TON)	311.0110 BREAKER RUN (TON)					455.0605 TACK COAT (GAL)	465.0105 ASPHALTIC SURFACE (TON)							
STATION - STATION	LOCATION								STATION - STATION	LOCATION									
10+90 - 12+32	MAINLINE			30	248	406			10+90 - 12+32	MAINLINE			17	80					
12+68 - 15+00	MAINLINE			55	402	664			12+68 - 15+00	MAINLINE			28	130					
50'A'+00 - 50'A'+76	A - LINE			60	--	--													
70'B'+14 - 71'B'+00	B - LINE			65	--	--													
TOTALS =				210	650	1070					TOTALS =	45	210						
CULVERT PIPES						RIPRAP & GEOTEXTILE						WATER							
				520.1018 APRON ENDWALLS FOR CULVERT PIPE 18-INCH (EACH)	520.3318 CULVERT PIPE CLASS III-A 18-INCH (LF)														
STATION	LOCATION							STATION - STATION	LOCATION	606.0300 RIPRAP HEAVY (CY)	645.0120 GEOTEXTILE TYPE HR (SY)			LOCATION	624.0100 (MGAL)				
50'A'+65	A - LINE			2	40			13+57 - 13+67	MAINLINE, LT.	4	14			MAINLINE	29				
70'B'+32	B - LINE			2	26			13+98 - 14+08	MAINLINE, RT.	4	14								
TOTALS =				4	66			14+13 - 15+00	MAINLINE, LT.	52	122								
								14+40 - 15+00	MAINLINE, RT.	36	86								
								--	UNDISTRIBUTED	9	14								
TOTALS =										105	250								
PIPE SIZE						MINIMUM THICKNESS (IN.)													
18-INCH		STEEL	ALUMINUM																
		0.064	0.060																
FINISHING ITEMS										SILT FENCE									
				625.0500 SALVAGED TOPSOIL (SY)	627.0200 MULCHING (SY)	628.2008 EROSION MAT URBAN CLASS I TYPE B (SY)	629.0210 FERTILIZER TYPE B (CWT)	630.0120 SEEDING MIXTURE NO. 20 (LB)	630.0160 SEEDING MIXTURE NO. 60 (LB)	630.0200 SEEDING TEMPORARY (LB)					628.1504 SILT FENCE (LF)	628.1520 SILT FENCE MAINTENANCE (LF)			
STATION - STATION	LOCATION												STATION - STATION	LOCATION					
10+90 - 15+00	MAINLINE			700	1,570	* 84	1.1	45	** 1.8	23			11+25 - 12+42	MAINLINE, LT.	158	316			
50'A'+00 - 50'A'+76	A - LINE			285	335	--	0.2	9	--	4			11+75 - 12+42	MAINLINE, RT.	102	204			
70'B'+14 - 71'B'+00	B - LINE			390	460	--	0.3	12	--	6			12+57 - 13+48	MAINLINE, LT.	121	242			
--	UNDISTRIBUTED			325	585	21	0.4	14	0.2	7			12+57 - 13+73	MAINLINE, RT.	155	310			
TOTALS =				1,700	2,950	105	2.0	80	2.0	40			50'A'+00 - 50'A'+58	'A'-LINE	168	336			
													70'B'+31 - 71'B'+00	'B'-LINE	120	240			
													--	UNDISTRIBUTED	176	352			

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<div>MOBILIZATION EROSION CONTROL</div> <table><tr><td colspan="2">628.1905</td><td colspan="2">628.1910</td></tr><tr><td>MOBILIZATIONS</td><td>MOBILIZATIONS</td><td>EROSION CONTROL</td><td>EMERGENCY</td></tr><tr><td>PROJECT</td><td>(EACH)</td><td>(EACH)</td><td></td></tr><tr><td>5699-00-76</td><td>4</td><td>2</td><td></td></tr><tr><td colspan="2">TOTALS =</td><td>4</td><td>2</td></tr></table>						628.1905		628.1910		MOBILIZATIONS	MOBILIZATIONS	EROSION CONTROL	EMERGENCY	PROJECT	(EACH)	(EACH)		5699-00-76	4	2		TOTALS =		4	2	<div>TEMPORARY DITCH CHECKS</div> <table><tr><td colspan="2">STATION</td><td colspan="2">LOCATION</td><td>628.7504</td></tr><tr><td colspan="2"></td><td colspan="2"></td><td>(LF)</td></tr><tr><td colspan="2">11+00</td><td colspan="2">MAINLINE, LT.</td><td>8</td></tr><tr><td colspan="2">11+00</td><td colspan="2">MAINLINE, RT.</td><td>8</td></tr><tr><td colspan="2">11+50</td><td colspan="2">MAINLINE, RT.</td><td>8</td></tr><tr><td colspan="2">70'B'+75</td><td colspan="2">MAINLINE, LT.</td><td>8</td></tr><tr><td colspan="2">-</td><td colspan="2">UNDISTRIBUTED</td><td>8</td></tr><tr><td colspan="4">TOTALS =</td><td>40</td></tr></table>						STATION		LOCATION		628.7504					(LF)	11+00		MAINLINE, LT.		8	11+00		MAINLINE, RT.		8	11+50		MAINLINE, RT.		8	70'B'+75		MAINLINE, LT.		8	-		UNDISTRIBUTED		8	TOTALS =				40	<div>ALL BID ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED</div> <div>MARKERS ROW</div> <table><tr><td>POINT #</td><td>STATION</td><td>LOCATION</td><td>633.5100</td></tr><tr><td></td><td></td><td></td><td>(EACH)</td></tr><tr><td>100</td><td>10+90.00</td><td>MAINLINE, 32.84' LT.</td><td>1</td></tr><tr><td>101</td><td>12+79.95</td><td>MAINLINE, 29.50' LT.</td><td>1</td></tr><tr><td>102</td><td>15+00.00</td><td>MAINLINE, 33.26' LT.</td><td>1</td></tr><tr><td>103</td><td>15+00.00</td><td>MAINLINE, 32.75' RT.</td><td>1</td></tr><tr><td>104</td><td>15+00.00</td><td>MAINLINE, 40.00' RT.</td><td>1</td></tr><tr><td>105</td><td>13+75.00</td><td>MAINLINE, 40.00' RT.</td><td>1</td></tr><tr><td>106</td><td>13+75.00</td><td>MAINLINE, 34.88' RT.</td><td>1</td></tr><tr><td>107</td><td>12+79.93</td><td>MAINLINE, 36.51' RT.</td><td>1</td></tr><tr><td>108</td><td>11+90.00</td><td>MAINLINE, 34.93' RT.</td><td>1</td></tr><tr><td>109</td><td>11+50.00</td><td>MAINLINE, 50.00' RT.</td><td>1</td></tr><tr><td>110</td><td>10+90.00</td><td>MAINLINE, 55.00' RT.</td><td>1</td></tr><tr><td>111</td><td>10+90.00</td><td>MAINLINE, 33.17' RT.</td><td>1</td></tr><tr><td colspan="3">TOTALS =</td><td>12</td></tr></table>						POINT #	STATION	LOCATION	633.5100				(EACH)	100	10+90.00	MAINLINE, 32.84' LT.	1	101	12+79.95	MAINLINE, 29.50' LT.	1	102	15+00.00	MAINLINE, 33.26' LT.	1	103	15+00.00	MAINLINE, 32.75' RT.	1	104	15+00.00	MAINLINE, 40.00' RT.	1	105	13+75.00	MAINLINE, 40.00' RT.	1	106	13+75.00	MAINLINE, 34.88' RT.	1	107	12+79.93	MAINLINE, 36.51' RT.	1	108	11+90.00	MAINLINE, 34.93' RT.	1	109	11+50.00	MAINLINE, 50.00' RT.	1	110	10+90.00	MAINLINE, 55.00' RT.	1	111	10+90.00	MAINLINE, 33.17' RT.	1	TOTALS =			12																																																																																																																										
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AHEAD</td><td>48X18</td><td>---</td><td>---</td><td>1</td><td>2</td></tr><tr><td>11+52</td><td>RIGHT</td><td>MAINLINE</td><td>R12-1</td><td>WEIGHT LIMIT 10 TONS</td><td>24X30</td><td>---</td><td>---</td><td>1</td><td>1</td></tr><tr><td>12+26</td><td>RIGHT</td><td>MAINLINE</td><td>W5-52R</td><td>BRIDGE HASH MARKS</td><td>12X36</td><td>1</td><td>3.00</td><td>---</td><td>---</td></tr><tr><td>12+28</td><td>LEFT</td><td>MAINLINE</td><td>W5-52L</td><td>BRIDGE HASH MARKS</td><td>12X36</td><td>1</td><td>3.00</td><td>---</td><td>---</td></tr><tr><td>12+35</td><td>LEFT</td><td>MAINLINE</td><td>W5-52L</td><td>BRIDGE HASH MARKS</td><td>12X36</td><td>---</td><td>---</td><td>1</td><td>1</td></tr><tr><td>12+37</td><td>RIGHT</td><td>MAINLINE</td><td>W5-52R</td><td>BRIDGE HASH MARKS</td><td>12X36</td><td>---</td><td>---</td><td>1</td><td>1</td></tr><tr><td>12+64</td><td>RIGHT</td><td>MAINLINE</td><td>W5-52L</td><td>BRIDGE HASH 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MARKS	12X36	---	---	1	1	12+37	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1	12+64	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	---	---	1	1	12+68	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1	12+70	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	---	---	12+72	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	---	---	13+69	LEFT	MAINLINE	R12-1	WEIGHT LIMIT 10 TONS	24X30	---	---	1	1	18+59	LEFT	MAINLINE	W5-2	NARROW BRIDGE	30X30	---	---	1	1	33+32	LEFT	MAINLINE	R12-1	WEIGHT LIMIT 10 TONS	24X30	---	---	1	---	33+32	LEFT	MAINLINE	R12-55	10 TON BRIDGE _ MILES AHEAD	48X18	---	---	1	2	TOTALS =						4	12.00	11	12	<div>TRAFFIC CONTROL</div> <table><tr><td colspan="4">TRAFFIC CONTROL</td></tr><tr><td>643.0420</td><td>643.0705</td><td>643.0900</td><td>643.5000</td></tr><tr><td>BARRICADES</td><td>WARNING LIGHTS</td><td>TRAFFIC CONTROL</td><td>TRAFFIC</td></tr><tr><td>TYPE III</td><td>TYPE A</td><td>SIGNS</td><td>CONTROL</td></tr><tr><td>(DAY)</td><td>(DAY)</td><td>(DAY)</td><td>(EACH)</td></tr><tr><td>LOCATION</td><td></td><td></td><td></td></tr><tr><td>PROJECT</td><td>1,030</td><td>1,600</td><td>800</td></tr><tr><td>TOTALS =</td><td>1,030</td><td>1,600</td><td>800</td></tr></table>						TRAFFIC CONTROL				643.0420	643.0705	643.0900	643.5000	BARRICADES	WARNING LIGHTS	TRAFFIC CONTROL	TRAFFIC	TYPE III	TYPE A	SIGNS	CONTROL	(DAY)	(DAY)	(DAY)	(EACH)	LOCATION				PROJECT	1,030	1,600	800	TOTALS =	1,030	1,600	800
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12+26	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	---	---																																																																																																																																																																																																																																																										
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12+35	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	---	---	1	1																																																																																																																																																																																																																																																										
12+37	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1																																																																																																																																																																																																																																																										
12+64	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	---	---	1	1																																																																																																																																																																																																																																																										
12+68	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	---	---	1	1																																																																																																																																																																																																																																																										
12+70	RIGHT	MAINLINE	W5-52L	BRIDGE HASH MARKS	12X36	1	3.00	---	---																																																																																																																																																																																																																																																										
12+72	LEFT	MAINLINE	W5-52R	BRIDGE HASH MARKS	12X36	1	3.00	---	---																																																																																																																																																																																																																																																										
13+69	LEFT	MAINLINE	R12-1	WEIGHT LIMIT 10 TONS	24X30	---	---	1	1																																																																																																																																																																																																																																																										
18+59	LEFT	MAINLINE	W5-2	NARROW BRIDGE	30X30	---	---	1	1																																																																																																																																																																																																																																																										
33+32	LEFT	MAINLINE	R12-1	WEIGHT LIMIT 10 TONS	24X30	---	---	1	---																																																																																																																																																																																																																																																										
33+32	LEFT	MAINLINE	R12-55	10 TON BRIDGE _ MILES AHEAD	48X18	---	---	1	2																																																																																																																																																																																																																																																										
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TYPE III	TYPE A	SIGNS	CONTROL																																																																																																																																																																																																																																																																
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<div>CONSTRUCTION STAKING</div> <table><tr><td colspan="6">CONSTRUCTION STAKING</td></tr><tr><td colspan="2"></td><td>*650.6500</td><td>650.9910</td><td>650.9920</td><td></td></tr><tr><td>650.4500</td><td>650.5000</td><td>STRUCTURE LAYOUT</td><td>SUPPLEMENTAL</td><td>SLOPES</td><td></td></tr><tr><td>SUBGRADE</td><td>BASE</td><td>(B-25-187)</td><td>CONTROL (5699-00-76)</td><td>STAKES</td><td></td></tr><tr><td>(L.F.)</td><td>(L.F.)</td><td>(L.S.)</td><td>(L.S.)</td><td>(L.F.)</td><td></td></tr><tr><td>10+90 - 12+32</td><td>MAINLINE</td><td>142</td><td>---</td><td>142</td><td></td></tr><tr><td>12+68 - 15+00</td><td>MAINLINE</td><td>232</td><td>---</td><td>232</td><td></td></tr><tr><td>50'A'+00 - 50'A'+76</td><td>A - LINE</td><td>76</td><td>---</td><td>76</td><td></td></tr><tr><td>70'B'+14 - 71'B'+00</td><td>B - LINE</td><td>86</td><td>---</td><td>86</td><td></td></tr><tr><td>-</td><td>PROJECT</td><td>---</td><td>1</td><td>---</td><td></td></tr><tr><td colspan="2">TOTAL =</td><td>536</td><td>1</td><td>536</td><td></td></tr></table> <div>* CATEGORY 020</div>												CONSTRUCTION STAKING								*650.6500	650.9910	650.9920		650.4500	650.5000	STRUCTURE LAYOUT	SUPPLEMENTAL	SLOPES		SUBGRADE	BASE	(B-25-187)	CONTROL (5699-00-76)	STAKES		(L.F.)	(L.F.)	(L.S.)	(L.S.)	(L.F.)		10+90 - 12+32	MAINLINE	142	---	142		12+68 - 15+00	MAINLINE	232	---	232		50'A'+00 - 50'A'+76	A - LINE	76	---	76		70'B'+14 - 71'B'+00	B - LINE	86	---	86		-	PROJECT	---	1	---		TOTAL =		536	1	536		<div>SAWING ASPHALT</div> <table><tr><td>STATION</td><td>LOCATION</td><td>690.0150</td></tr><tr><td></td><td></td><td>(L.F.)</td></tr><tr><td>10+90</td><td>MAINLINE</td><td>21</td></tr><tr><td>15+00</td><td>MAINLINE</td><td>22</td></tr><tr><td colspan="2">TOTAL =</td><td>43</td></tr></table>						STATION	LOCATION	690.0150			(L.F.)	10+90	MAINLINE	21	15+00	MAINLINE	22	TOTAL =		43																																																																																																																																																																	
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PROJECT NO: 5699-00-76				HWY: SURVEY ROAD				COUNTY: IOWA				MISCELLANEOUS QUANTITIES				SHEET				E																																																																																																																																																																																																																																															

CONVENTIONAL ABBREVIATIONS

ACCESS POINT/ DRIVEWAY CONNECTION	AP	PROPERTY LINE	PL
ACCESS RIGHTS	AR	RECORDED AS	(100')
ACRES	AC.	REFERENCE LINE	R/L
AND OTHERS	ET.AL.	RELEASE OF RIGHTS	ROR
BARN	B.	REMAINING	REM.
CENTERLINE	C/L	RIGHT-OF-WAY	R/W
CERTIFIED SURVEY MAP	C/S	SECTION	SEC.
CORNER	COR.	SHED	S.
CONVEYANCE OF RIGHTS	CR	STATION	STA.
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	TLE
EASEMENT	EASE.	VOLUME	V.
GARAGE	G.		
HIGHWAY EASEMENT	H.E.		
HOUSE	H.		
HOUSE TRAILER	H.T.		
LAND CONTRACT	LC		
MONUMENT	MON.		
PAGE	P.		
PERMANENT LIMITED EASEMENT	PLE		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE OR DELTA	DELTA
LENGTH OF CURVE	L
TANGENT	TAN

BEGIN RELOCATION ORDER

STA. 10+90
326.00' NORTH AND 3.61' EAST OF THE
WEST 1/4 CORNER OF SECTION 5, T.5N.,
R.3E., TOWN OF DODGEVILLE, IOWA
COUNTY, WI
Y = 145,944.14
X = 367,894.31

CONVENTIONAL SYMBOLS

FOUND SURVEY MONUMENT (WITH POINT NUMBER)	1040	PROPOSED R/W LINE	---
R/W MONUMENT	• (SET)	EXISTING H.E. LINE	---
R/W STANDARD	Δ (SET)	PROPERTY LINE	---
SIGN	⊥	LOT & TIE LINES	---
SECTION CORNER MONUMENT	⊕	SLOPE INTERCEPTS	---
SECTION CORNER SYMBOL	⊕	CORPORATE LIMITS	---
FEE (HATCH VARIES)	///	NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	---
TEMPORARY LIMITED EASEMENT	---	NO ACCESS (BY ACQUISITION)	---
PERMANENT LIMITED EASEMENT	---	NO ACCESS (BY STATUTORY AUTHORITY)	---
R/W BOUNDARY POINT	⊕	SECTION LINE	---
PARCEL NUMBER	⑧	QUARTER LINE	---
UTILITY PARCEL NUMBER	⑨2	SIXTEENTH LINE	---
SIGN NUMBER (OFF PREMISE)	⊕	EXISTING CENTERLINE	---
BUILDING	⊕	PROPOSED REFERENCE LINE	---
		PARALLEL OFFSET	---
		ENCROACHMENT	---
		HIGHWAY EASEMENT	---

CONVENTIONAL UTILITY SYMBOLS

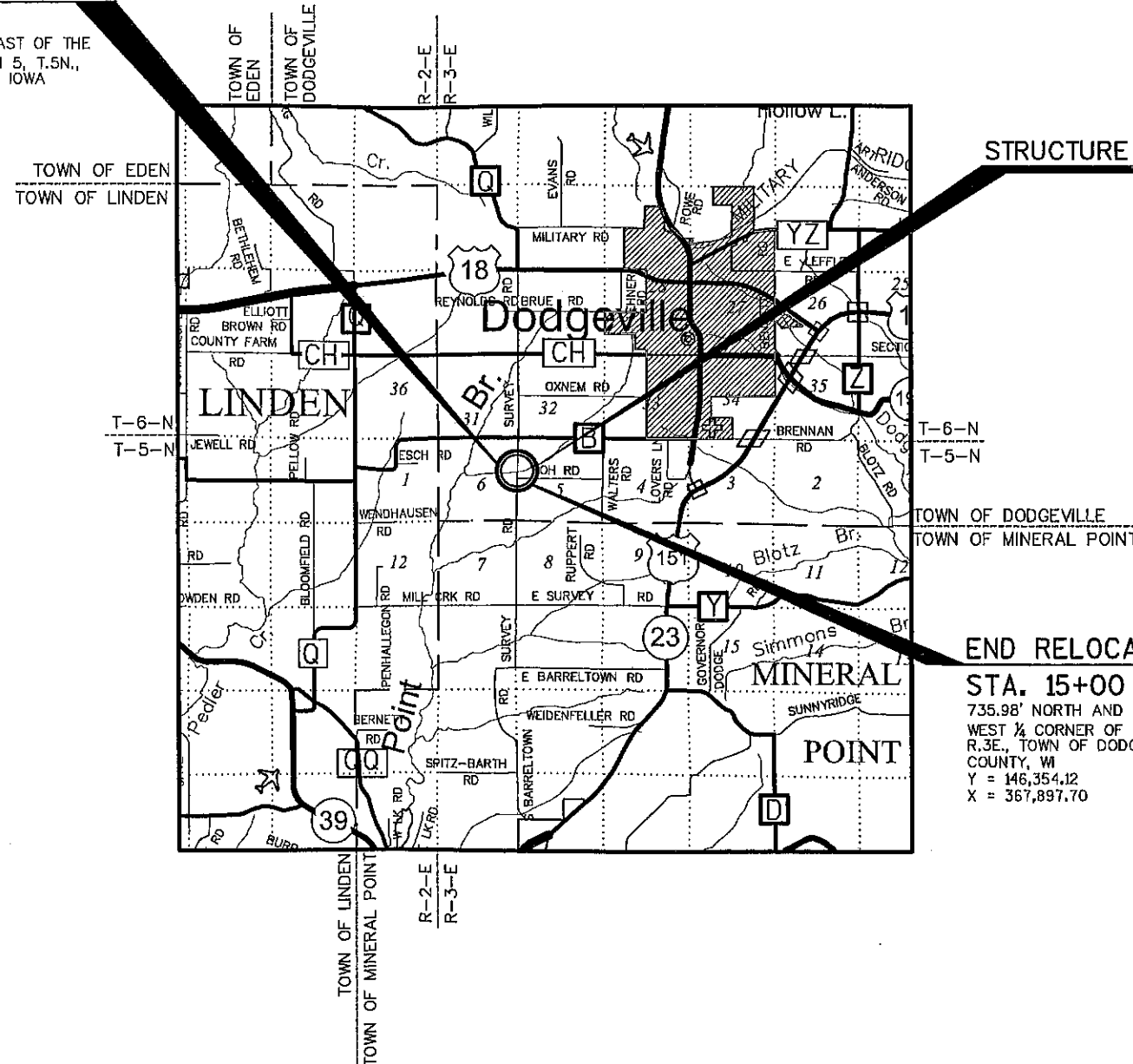
WATER	W	SANITARY SEWER	SAN
GAS	G	STORM SEWER	SS
TELEPHONE	T		
OVERHEAD TRANSMISSION LINES	OH	NON COMPENSABLE	⊕
ELECTRIC	E	POWER POLE	⊕
CABLE TELEVISION	TV	TELEPHONE POLE	⊕
FIBER OPTIC	FO	TELEPHONE PEDESTAL	⊕
		ELECTRIC TOWER	⊕

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, IOWA COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."



STRUCTURE B-25-0187

END RELOCATION ORDER

STA. 15+00
735.98' NORTH AND 7.00' EAST OF THE
WEST 1/4 CORNER OF SECTION 5, T.5N.,
R.3E., TOWN OF DODGEVILLE, IOWA
COUNTY, WI
Y = 146,354.12
X = 367,897.70

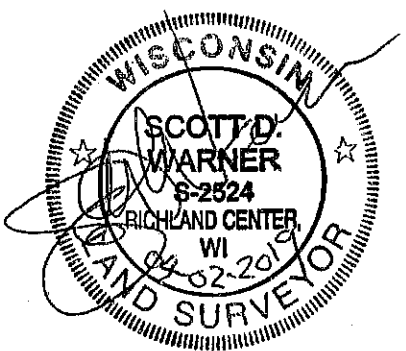
LAYOUT
SCALE 0 1 MI. 2 MI.
TOTAL NET LENGTH OF CENTERLINE = 0.078 MI.

R/W PROJECT NUMBER 5699-00-02	SHEET NUMBER	TOTAL SHEETS
FEDERAL PROJECT NUMBER	4.01	2
PLAT OF RIGHT-OF-WAY REQUIRED FOR TOWN OF DODGEVILLE, SURVEY ROAD (BRANCH MINERAL POINT CREEK BRIDGE (B-25-0187))		
TOWN ROAD	IOWA COUNTY	
CONSTRUCTION PROJECT NUMBER 5699-00-76		

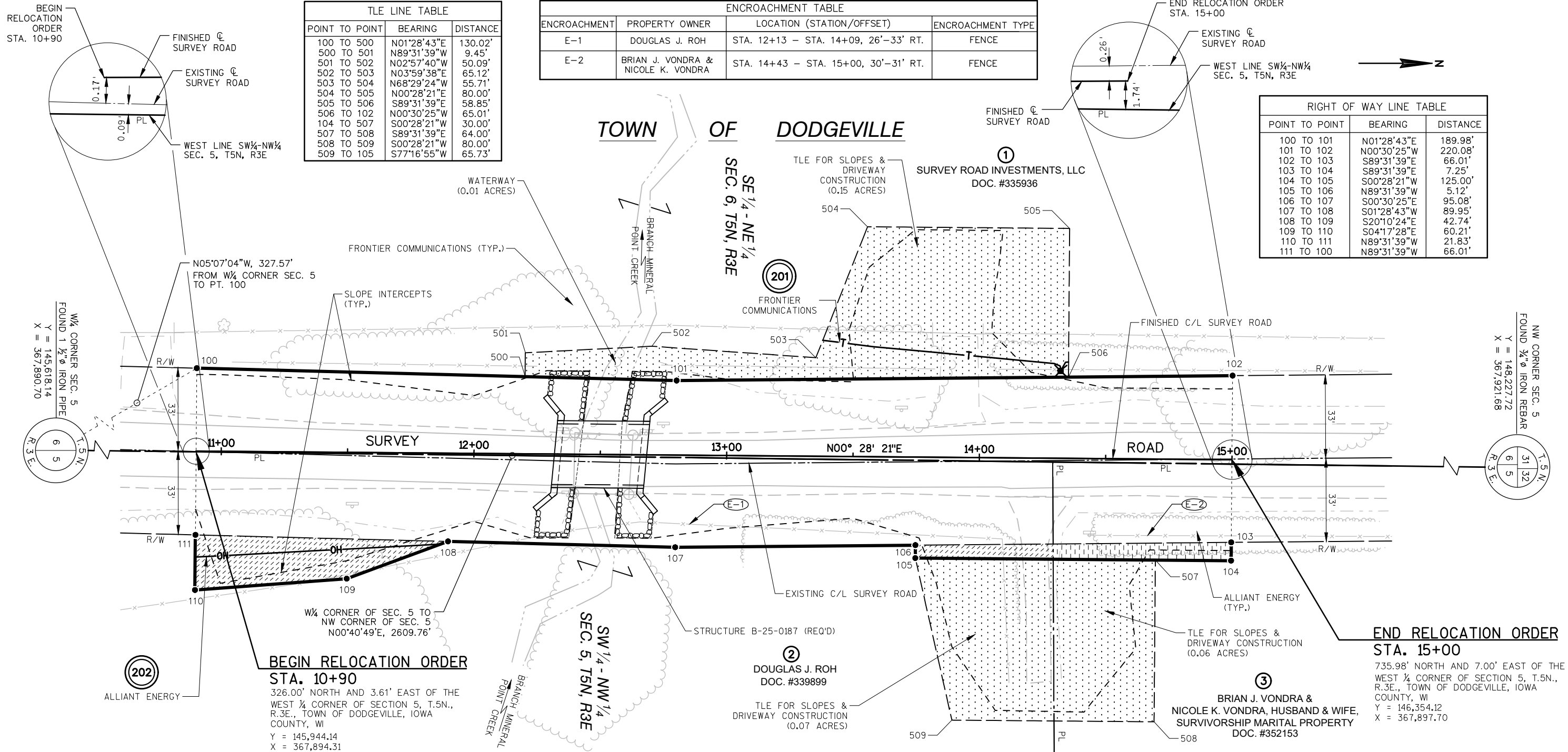
JEWELL
associates engineers, inc.
Engineers - Architects - Surveyors

560 SUNRISE DRIVE
SPRING GREEN, WI 53588
PHONE : 608.588.7484
FAX : 608.588.9322

I HEREBY CERTIFY THAT THIS PLAT WAS
MADE FOR THE TOWN OF DODGEVILLE, IOWA
COUNTY, WISCONSIN AND IS CORRECT TO THE
BEST OF MY KNOWLEDGE AND BELIEF.



APPROVED FOR TOWN OF DODGEVILLE
DATE: 4/2/19
TOWN CHAIRMAN



TLE LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
100 TO 500	N01°28'43"E	130.02'
500 TO 501	N89°31'39"W	9.45'
501 TO 502	N02°57'40"W	50.09'
502 TO 503	N03°59'38"E	65.12'
503 TO 504	N68°29'24"W	55.71'
504 TO 505	N00°28'21"E	80.00'
505 TO 506	S89°31'39"E	58.85'
506 TO 102	N00°30'25"W	65.01'
104 TO 507	S00°28'21"W	30.00'
507 TO 508	S89°31'39"E	64.00'
508 TO 509	S00°28'21"W	80.00'
509 TO 105	S77°16'55"W	65.73'

ENCROACHMENT TABLE			
ENCROACHMENT	PROPERTY OWNER	LOCATION (STATION/OFFSET)	ENCROACHMENT TYPE
E-1	DOUGLAS J. ROH	STA. 12+13 - STA. 14+09, 26'-33' RT.	FENCE
E-2	BRIAN J. VONDRA & NICOLE K. VONDRA	STA. 14+43 - STA. 15+00, 30'-31' RT.	FENCE

RIGHT OF WAY LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
100 TO 101	N01°28'43"E	189.98'
101 TO 102	N00°30'25"W	220.08'
102 TO 103	S89°31'39"E	66.01'
103 TO 104	S89°31'39"E	7.25'
104 TO 105	S00°28'21"W	125.00'
105 TO 106	N89°31'39"W	5.12'
106 TO 107	S00°30'25"E	95.08'
107 TO 108	S01°28'43"W	89.95'
108 TO 109	S20°10'24"E	42.74'
109 TO 110	S04°17'28"E	60.21'
110 TO 111	N89°31'39"W	21.83'
111 TO 100	N89°31'39"W	66.01'

**BEGIN RELOCATION ORDER
STA. 10+90**
326.00' NORTH AND 3.61' EAST OF THE
WEST ¼ CORNER OF SECTION 5, T.5N.,
R.3E., TOWN OF DODGEVILLE, IOWA
COUNTY, WI
Y = 145,944.14
X = 367,894.31

**END RELOCATION ORDER
STA. 15+00**
735.98' NORTH AND 7.00' EAST OF THE
WEST ¼ CORNER OF SECTION 5, T.5N.,
R.3E., TOWN OF DODGEVILLE, IOWA
COUNTY, WI
Y = 146,354.12
X = 367,897.70

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	H.E. ACRES REQUIRED	T.L.E. ACRES REQ.
			NEW	
1	SURVEY ROAD INVESTMENTS, LLC	TLE	--	0.15
2	DOUGLAS J. ROH	H.E., TLE	0.04	0.07
3	BRIAN J. VONDRA & NICOLE K. VONDRA, HUSBAND & WIFE, SURVIVORSHIP MARITAL PROPERTY	H.E., TLE	0.01	0.06
201	FRONTIER COMMUNICATIONS	TEMPORARY CONSTRUCTION EASEMENT		
202	ALLIANT ENERGY	RELEASE OF RIGHTS		

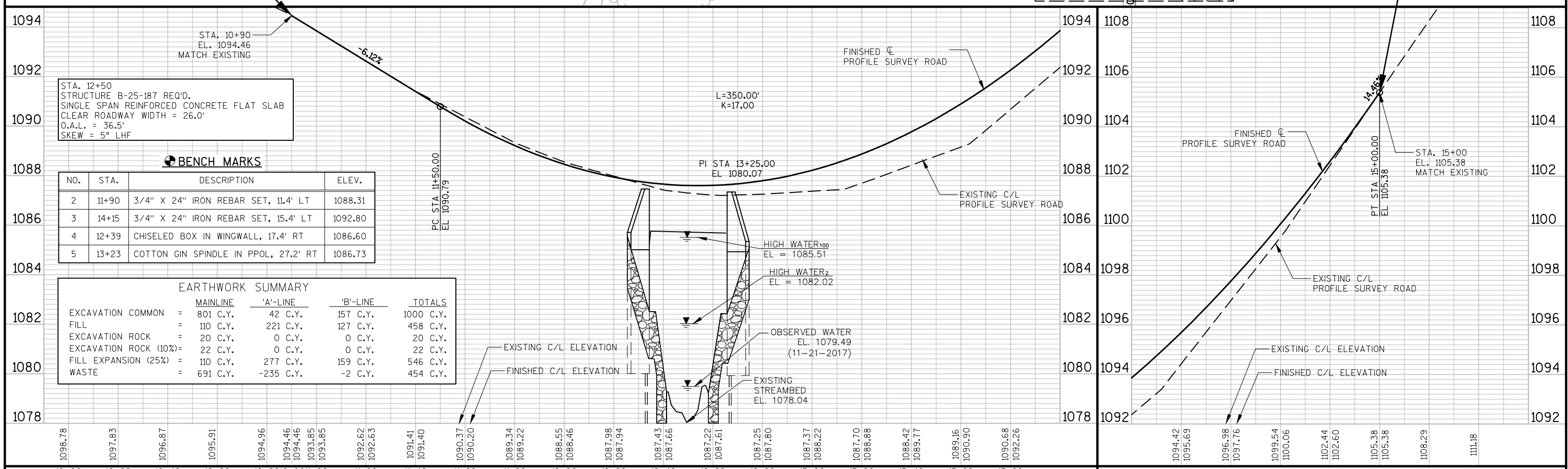
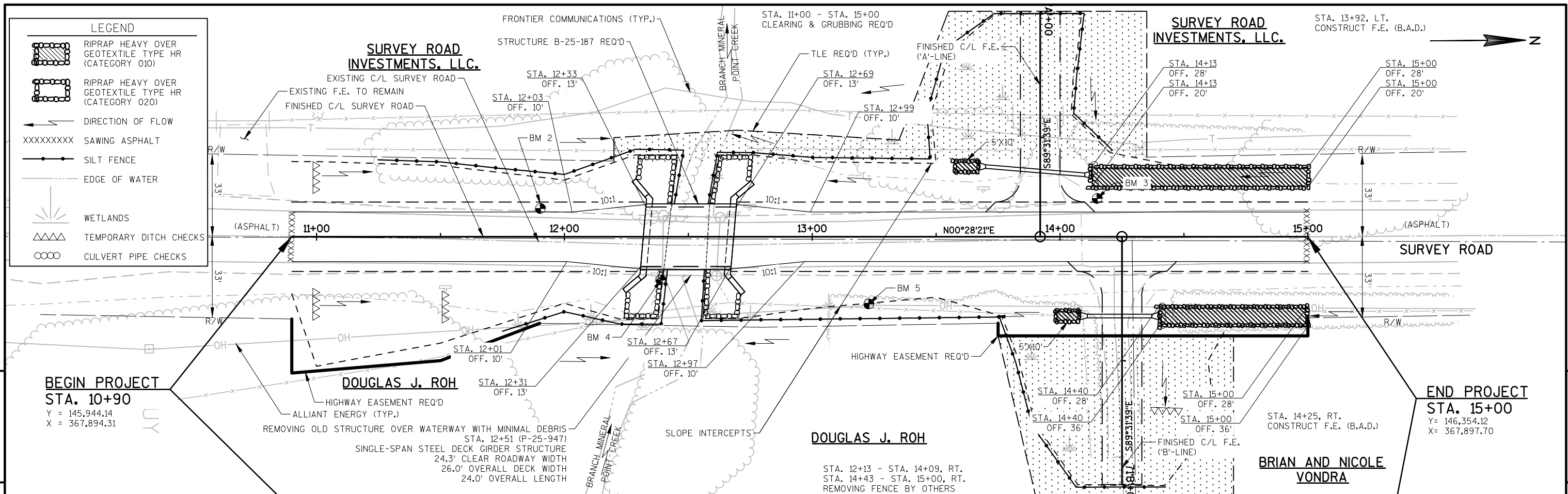
NOTE: AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM THE TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN OF DODGEVILLE.

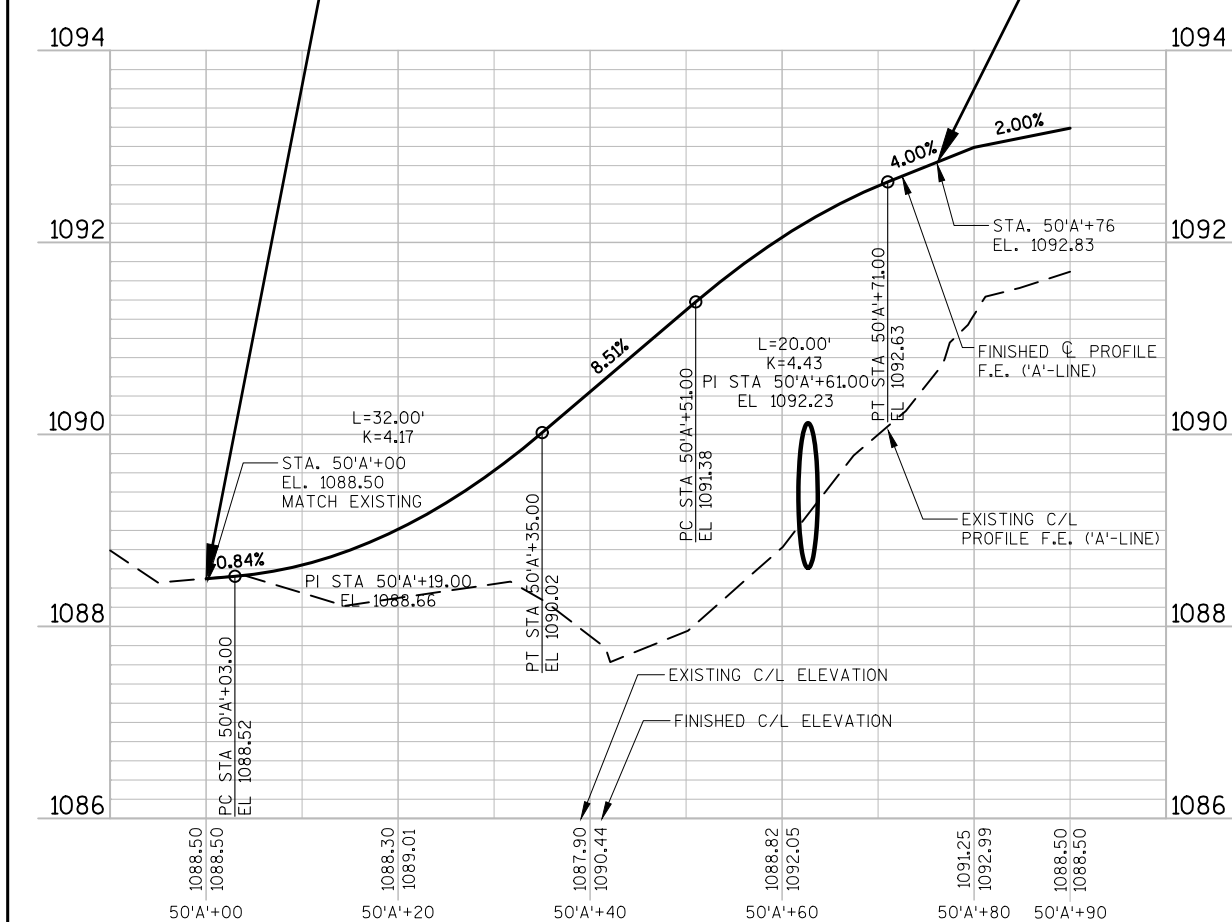
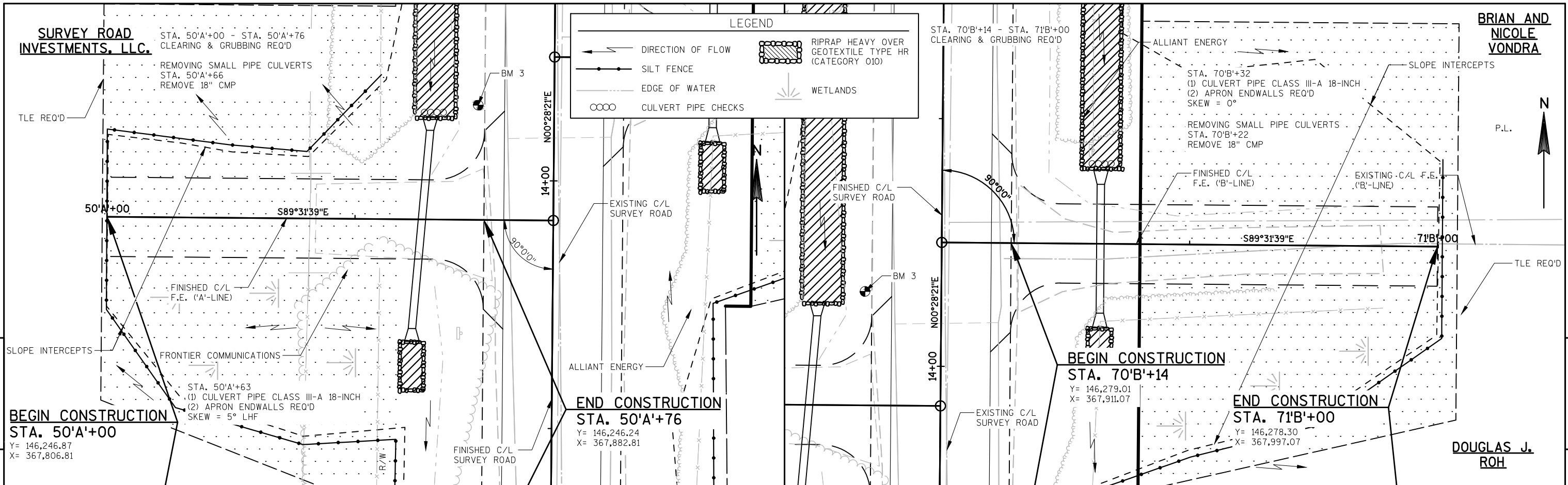
COORDINATE TABLE - TEMPORARY LIMITED EASEMENT (TLE) POINTS				
PT.#	STATION	OFFSET	Y	X
500	12+20.00	30.55 LT.	146074.39	367864.83
501	12+20.00	40.00 LT.	146074.46	367855.39
502	12+70.00	43.00 LT.	146124.49	367852.80
503	13+35.00	39.00 LT.	146189.45	367857.34
504	13+55.00	91.00 LT.	146209.88	367805.50
505	14+35.00	91.00 LT.	146289.88	367806.16
506	14+35.00	32.15 LT.	146289.39	367865.01
507	14+70.00	40.00 RT.	146323.80	367937.45
508	14+70.00	104.00 RT.	146323.27	368001.44
509	13+90.00	104.00 RT.	146243.27	368000.78

COORDINATE TABLE - NEW R/W POINTS				
PT.#	STATION	OFFSET	Y	X
100	10+90.00	32.84 LT.	145944.41	367861.48
101	12+79.95	29.50 LT.	146134.32	367866.38
102	15+00.00	33.26 LT.	146354.40	367864.43
103	15+00.00	32.75 RT.	146353.85	367930.44
104	15+00.00	40.00 RT.	146353.79	367937.69
105	13+75.00	40.00 RT.	146228.80	367936.66
106	13+75.00	34.88 RT.	146228.84	367931.55
107	12+79.93	36.51 RT.	146133.76	367932.39
108	11+90.00	34.93 RT.	146043.85	367930.07
109	11+50.00	50.00 RT.	146003.72	367944.81
110	10+90.00	55.00 RT.	145943.69	367949.31
111	10+90.00	33.17 RT.	145943.87	367927.49

NOTE: EXISTING C/L OF SURVEY ROAD WAS BASED ON CENTERLINE OF EXISTING PAVEMENT.
BASIS OF EXISTING RIGHT-OF-WAY FOR SURVEY ROAD WAS BASED ON COUNTY RECORDS, THE CENTERLINE OF EXISTING PAVEMENT, AND WIS. STATUTE 82.31(2).

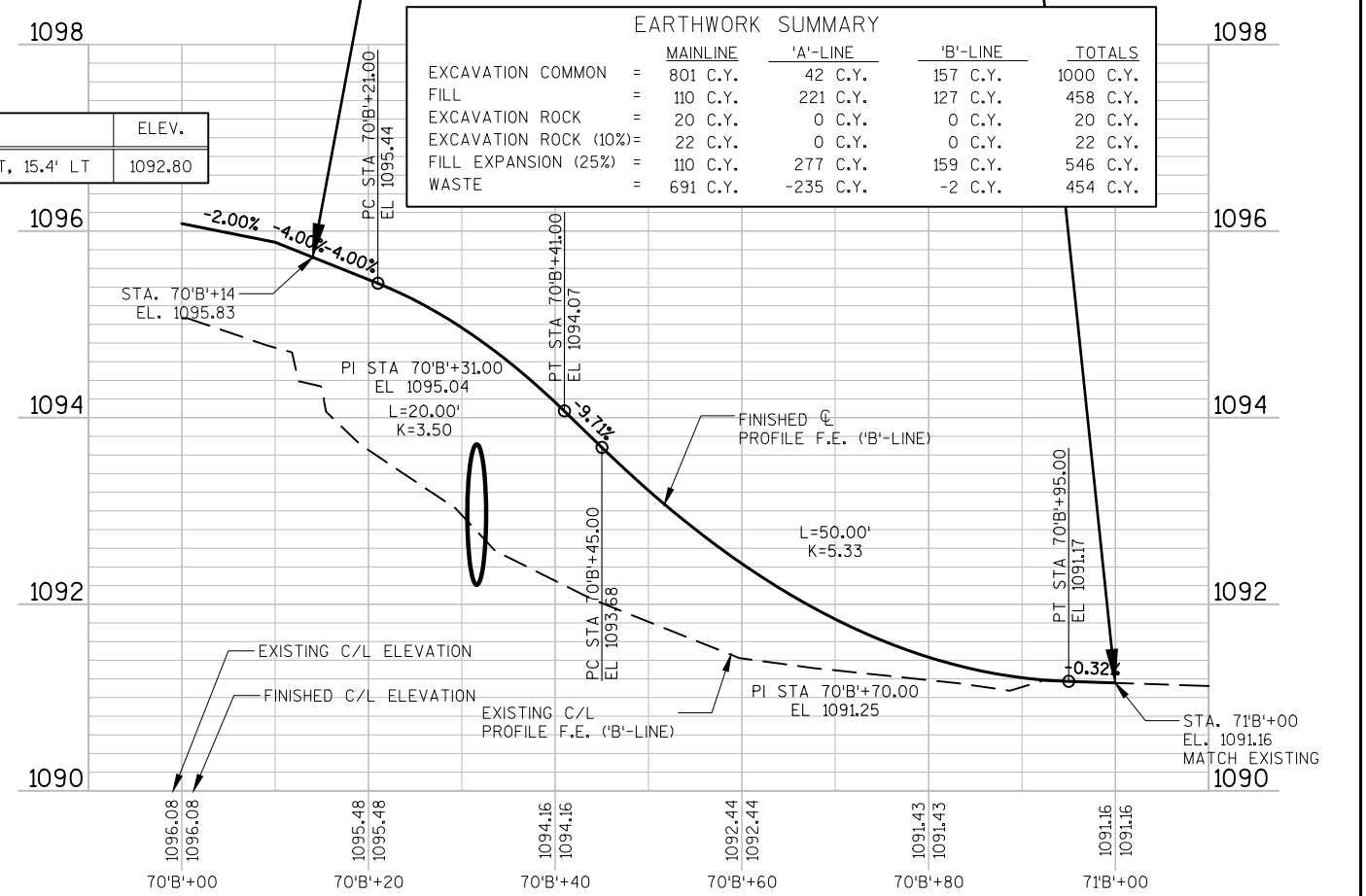
REVISION DATE	DATE: 4/2/2019	SCALE, FEET 0 20 40	HWY: SURVEY ROAD	R/W PROJECT NUMBER: 5699-00-02	PLAT SHEET 4.02
	GRID FACTOR N/A		COUNTY: IOWA	CONSTRUCTION PROJECT NUMBER: 5699-00-76	PS&E SHEET E





BENCH MARKS

NO.	STA.	DESCRIPTION	ELEV.
3	14+15	3/4" X 24" IRON REBAR SET, 15.4' LT	1092.80

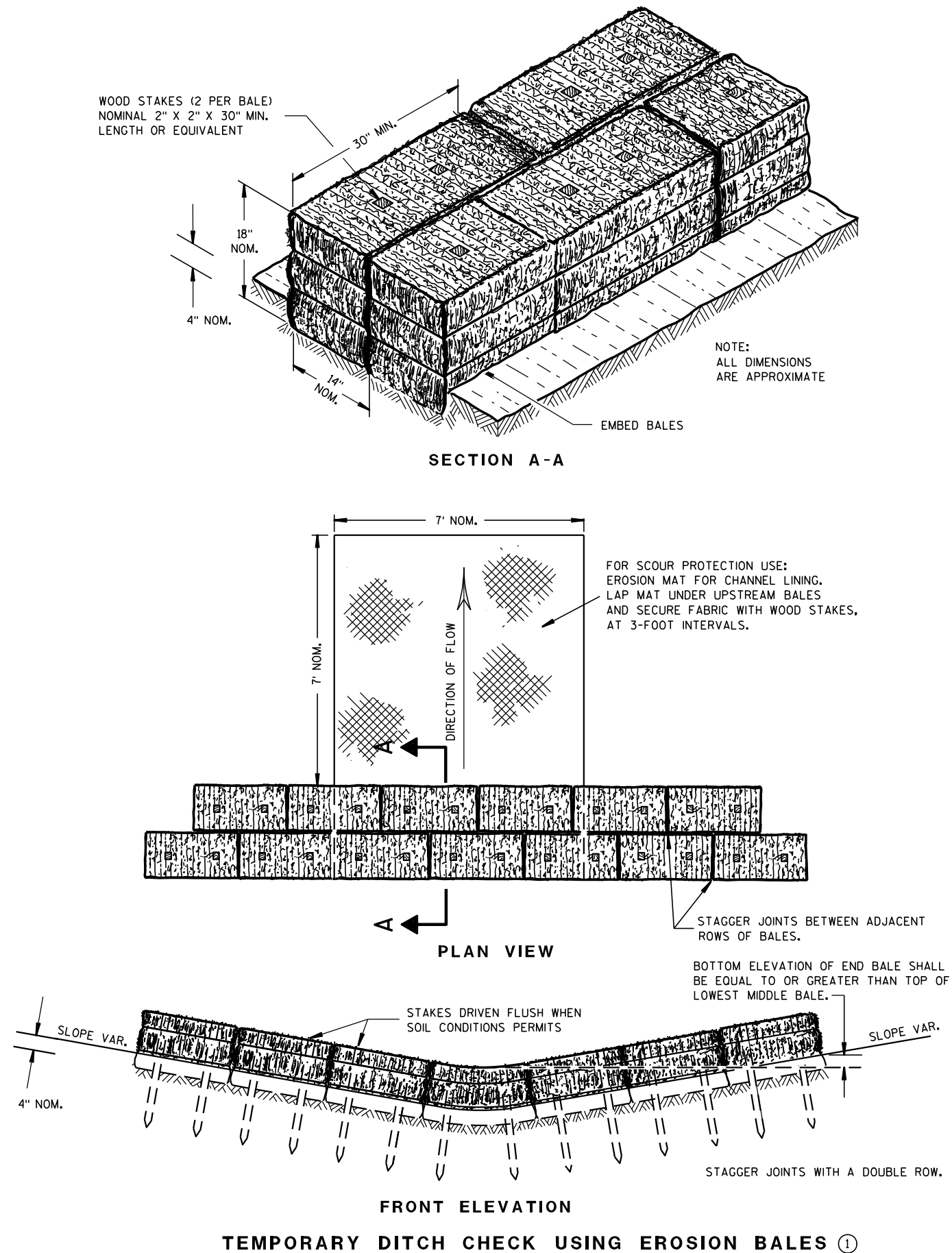


EARTHWORK SUMMARY

	MAINLINE	'A'-LINE	'B'-LINE	TOTALS
EXCAVATION COMMON	= 801 C.Y.	42 C.Y.	157 C.Y.	1000 C.Y.
FILL	= 110 C.Y.	221 C.Y.	127 C.Y.	458 C.Y.
EXCAVATION ROCK	= 20 C.Y.	0 C.Y.	0 C.Y.	20 C.Y.
EXCAVATION ROCK (10%)	= 22 C.Y.	0 C.Y.	0 C.Y.	22 C.Y.
FILL EXPANSION (25%)	= 110 C.Y.	277 C.Y.	159 C.Y.	546 C.Y.
WASTE	= 691 C.Y.	-235 C.Y.	-2 C.Y.	454 C.Y.

Standard Detail Drawing List

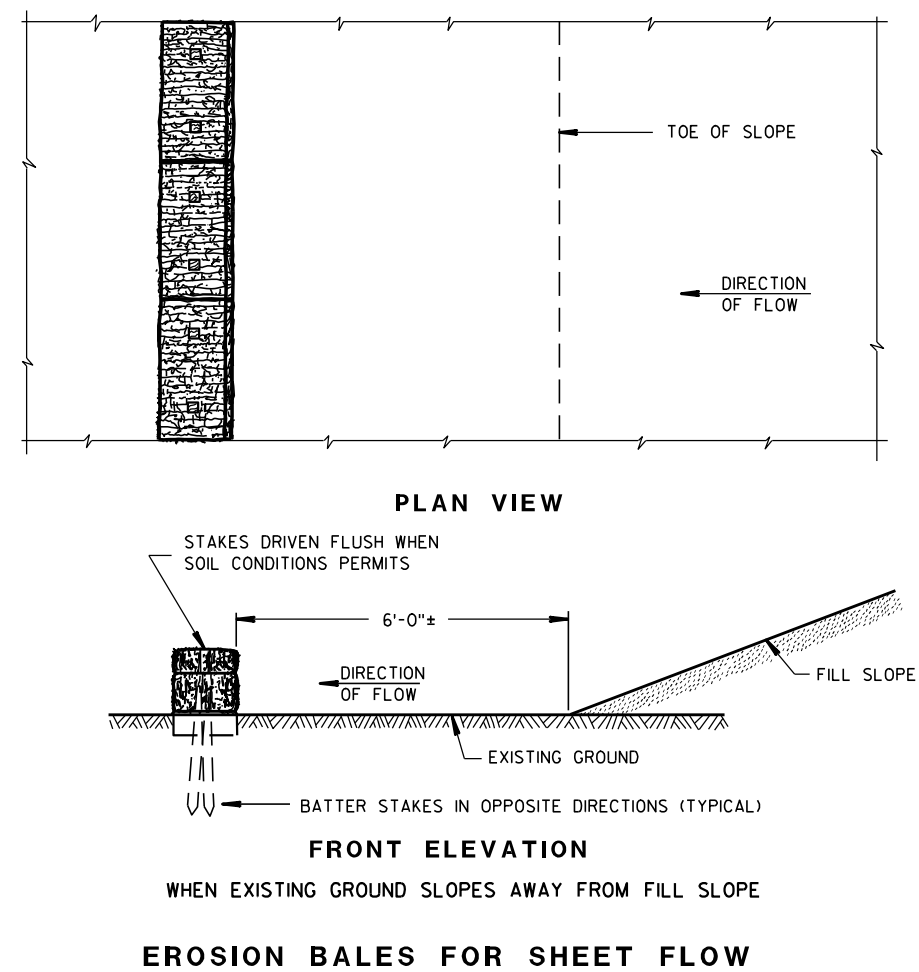
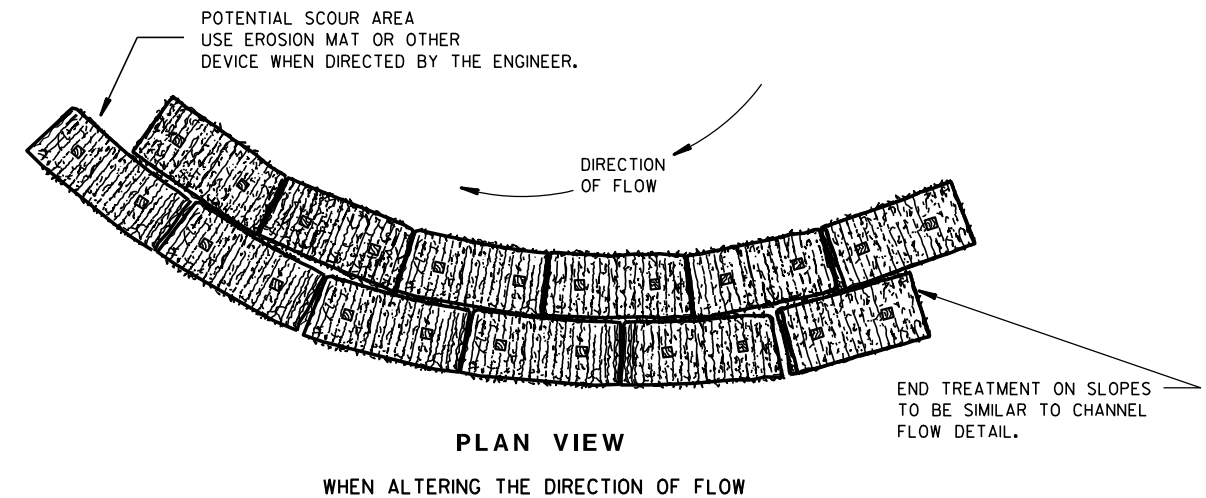
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

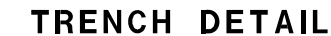
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



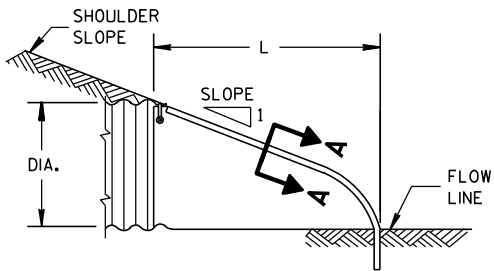
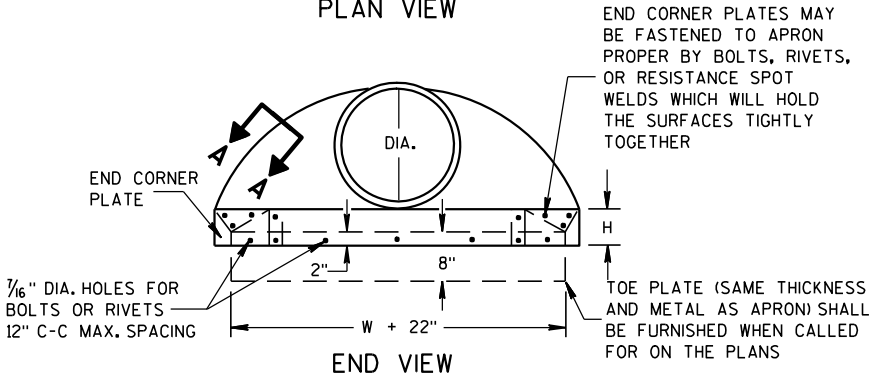
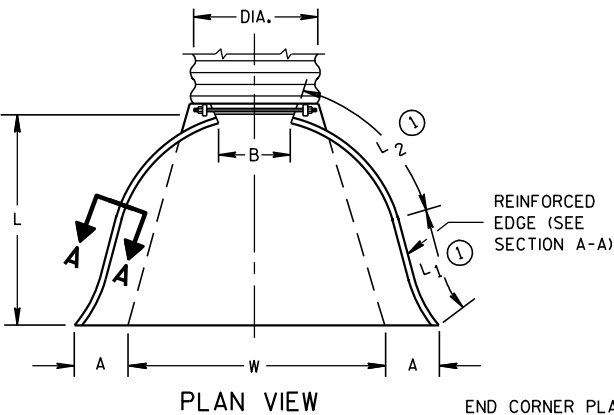
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p style="text-align: center;">SILT FENCE</p>	
<p style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED</p> <p><u>4-29-05</u></p> <p><u>DATE</u></p>	<p><u>/S/ Beth Canestra</u></p> <p>CHIEF ROADWAY DEVELOPMENT ENGINEER</p>

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1½")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17½	24	2½ to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21¾	30	2½ to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28¼	36	2½ to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29⅝	42	2½ to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37¼	48	2½ to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52¼	60	2½ to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59¾	72	2½ to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75⅝	84	2½ to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2¼ to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85½	102	2¼ to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1½ to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1½ to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1½ to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1½ to 1	3 Pc.	

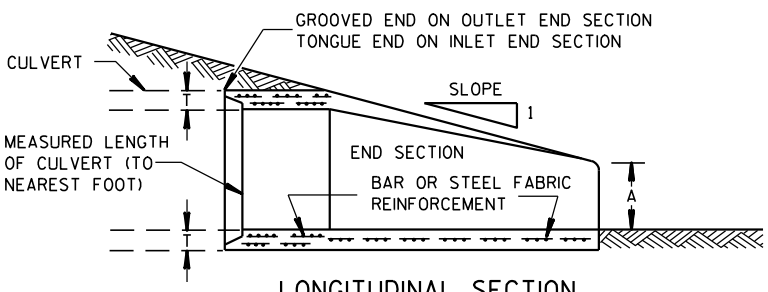
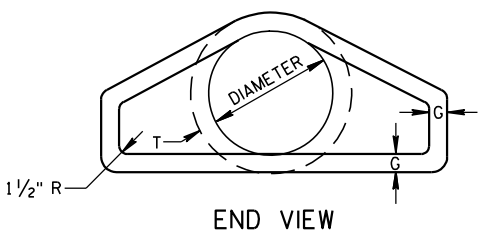
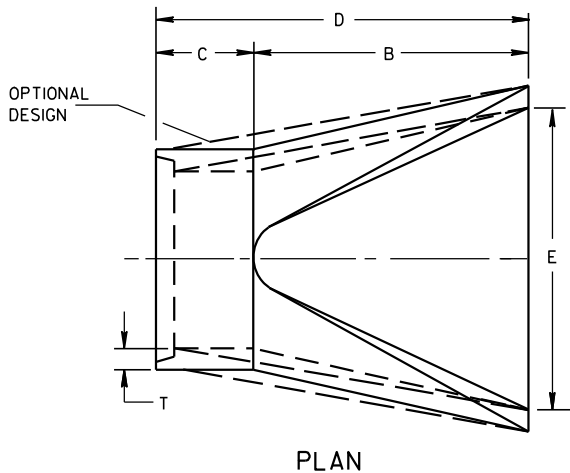
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



METAL ENDWALLS

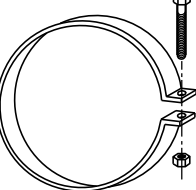
REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 ¹ / ₈	72 ¹ / ₈	24	2	3 to 1	
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1	
18	2 ¹ / ₂	9	27	46	73	36	2 ¹ / ₂	3 to 1	
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1	
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1	
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1	
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1	
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1	
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 ¹ / ₂	27	65	33 ¹ / ₄ -35	98 ¹ / ₄ -100	90	5 ¹ / ₂	2 ¹ / ₂ to 1	
60	6	30-35	60	39	99	96	5	2 to 1	
66	6 ¹ / ₂	24-30	72-78	21-27	99	102	5 ¹ / ₂	2 to 1	
72	7	24-36	78	21	99	108	6	2 to 1	
78	7 ¹ / ₂	24-36	78	21	99	114	6 ¹ / ₂	2 to 1	
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1	
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1	

* MINIMUM
** MAXIMUM

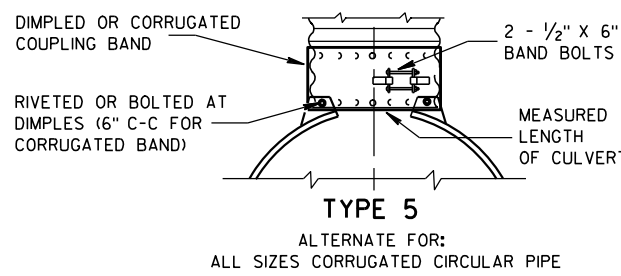
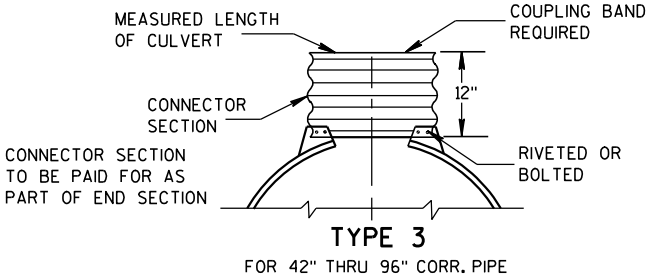
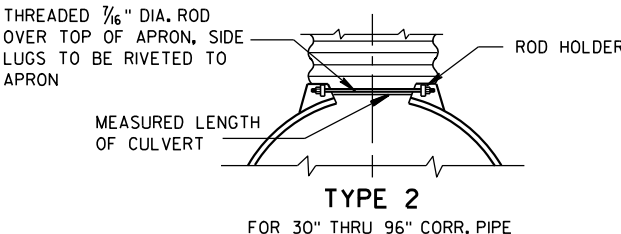
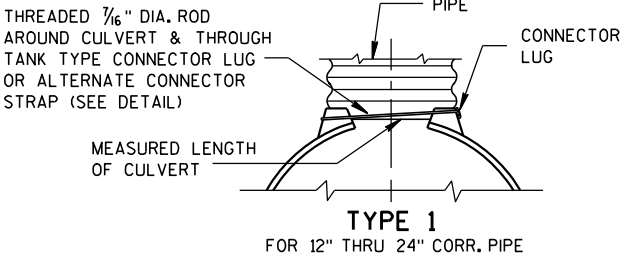


CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



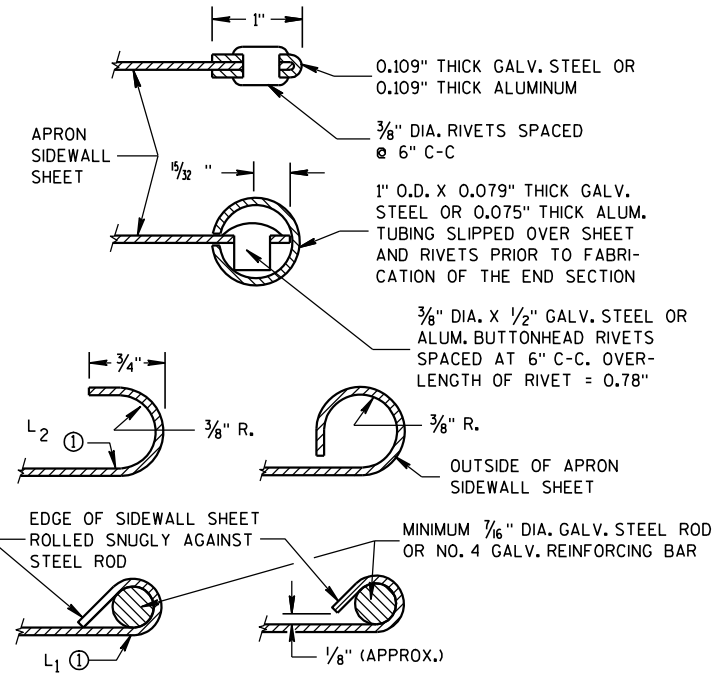
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

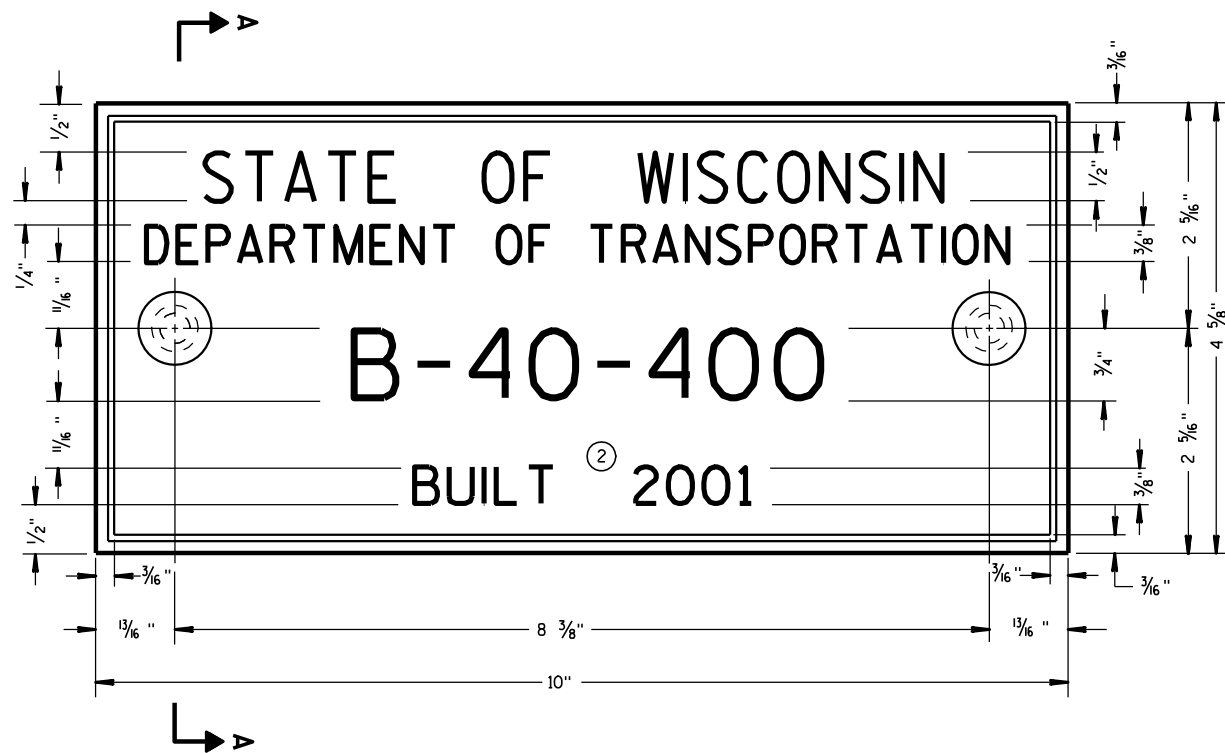
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

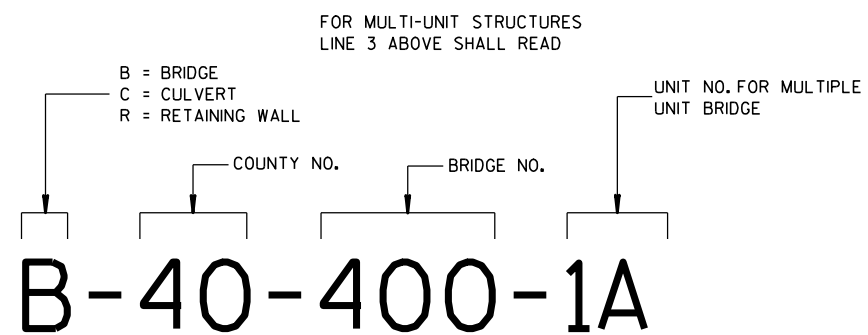
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



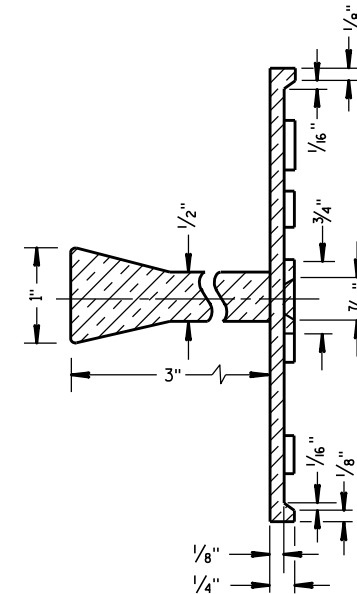
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

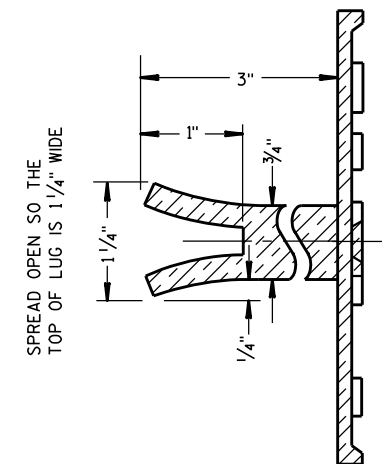
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

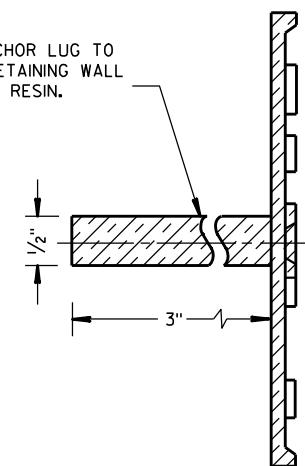


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

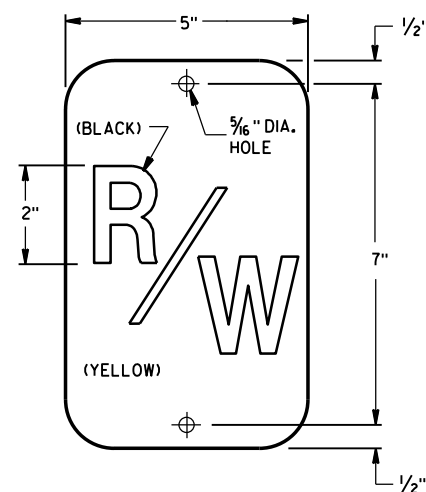
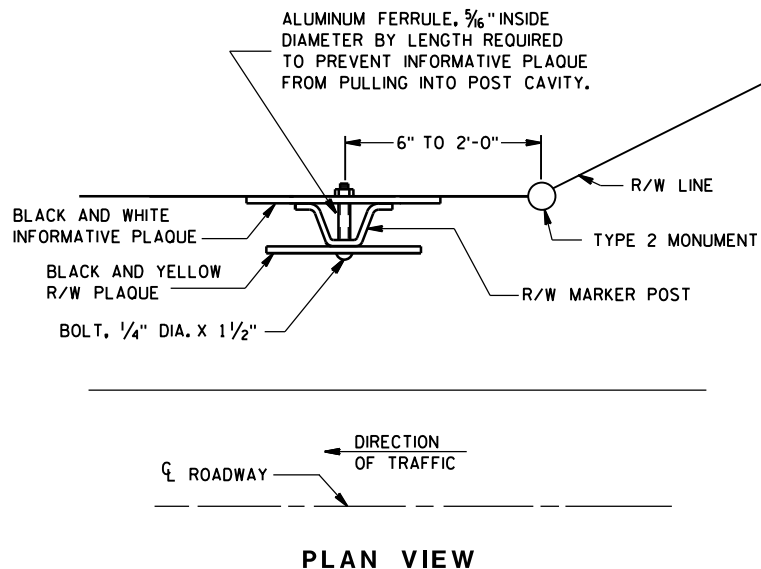
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

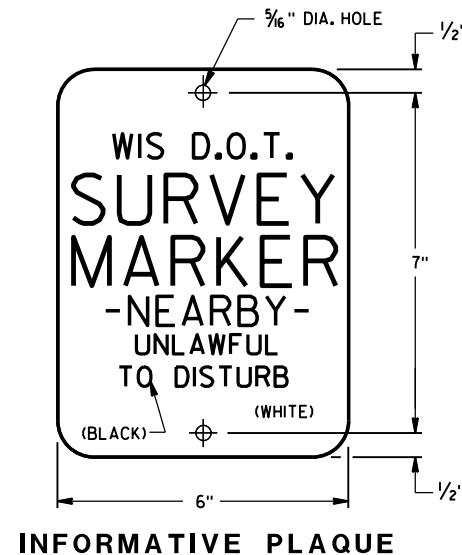
3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



GENERAL NOTES

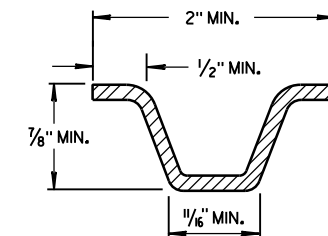
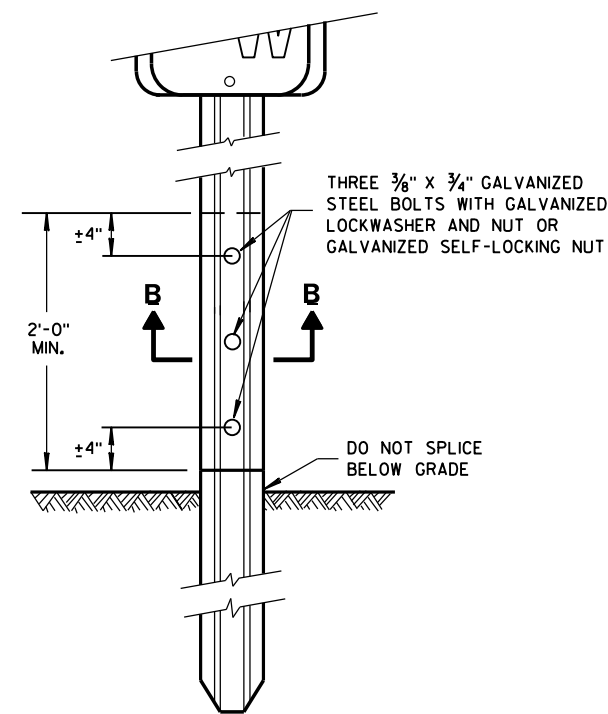
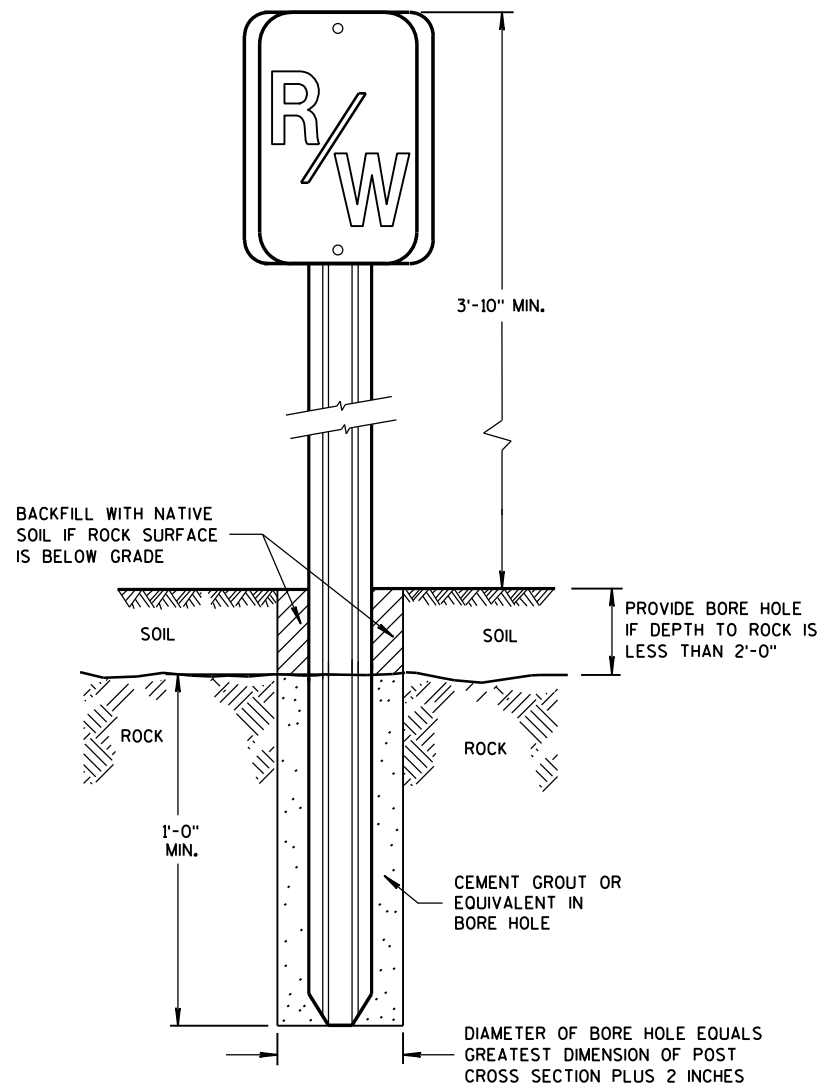
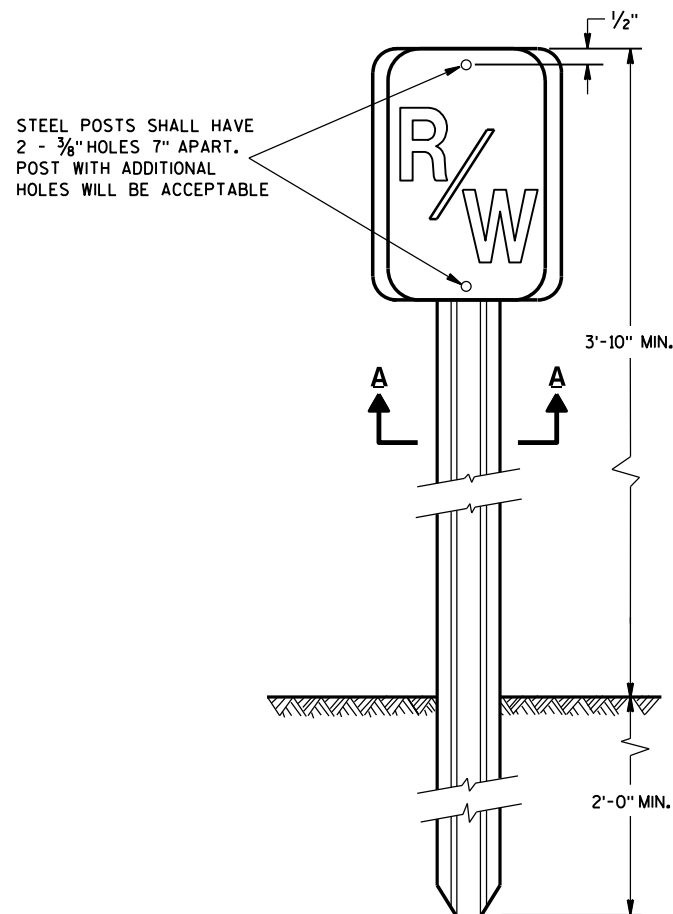
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

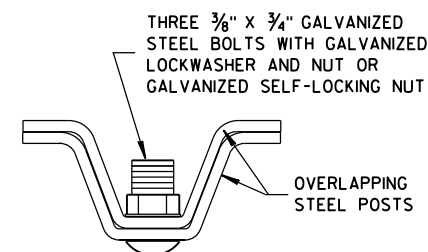
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



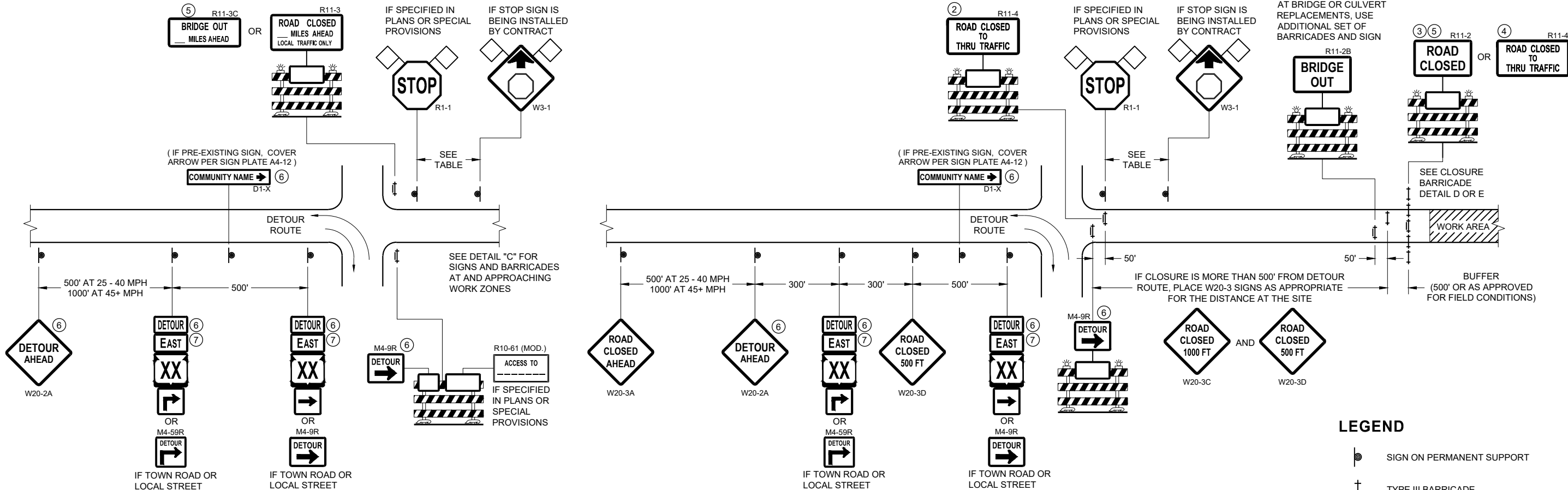
MIN. WEIGHT 1.12 LB./FT.



MARKER POST FOR RIGHT-OF-WAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
2/18/2016 DATE /S/ Ray Kumapayi
CHIEF SURVEYING AND MAPPING ENGINEER
FHWA

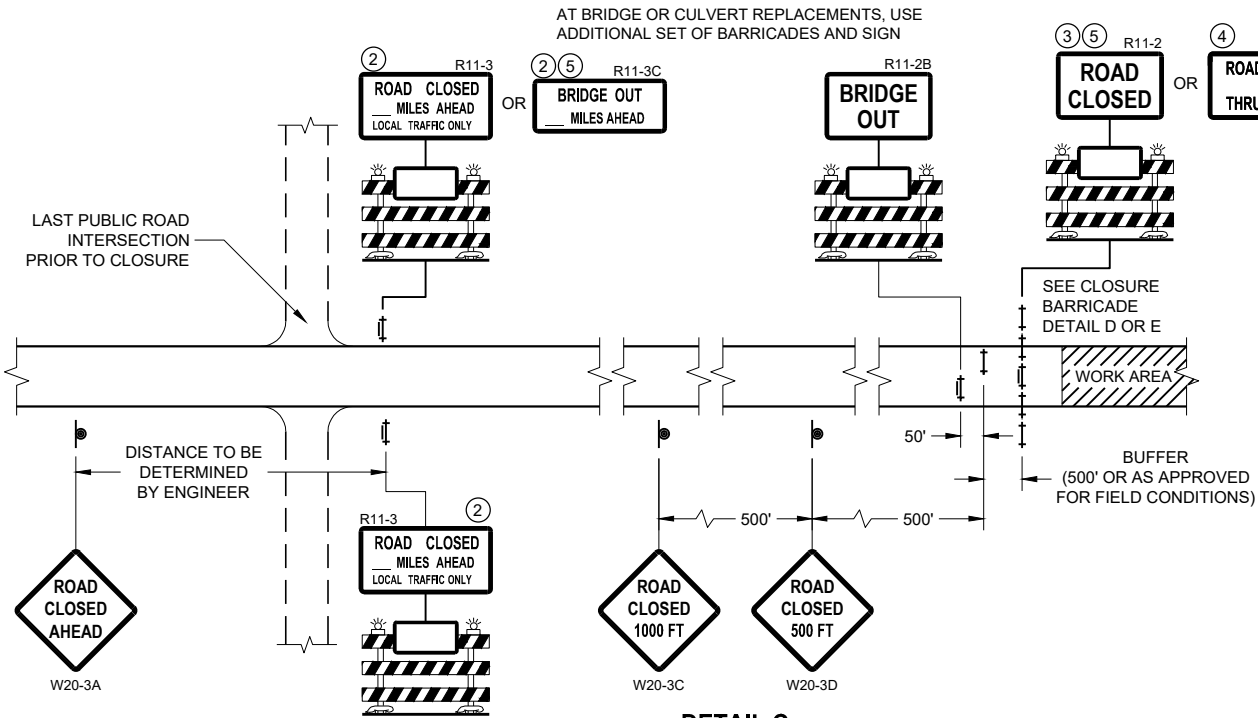
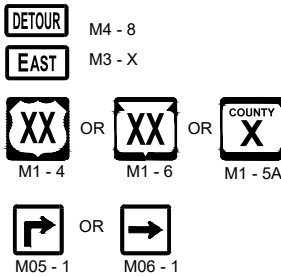


DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN OR EQUAL TO 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM
DETOUR ROUTE (1000 FEET IF URBAN)

- LEGEND**
- SIGN ON PERMANENT SUPPORT
 - TYPE III BARRICADE
 - TYPE III BARRICADE WITH ATTACHED SIGN
 - TYPE "A" WARNING LIGHT (FLASHING)
 - WORK AREA
 - FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

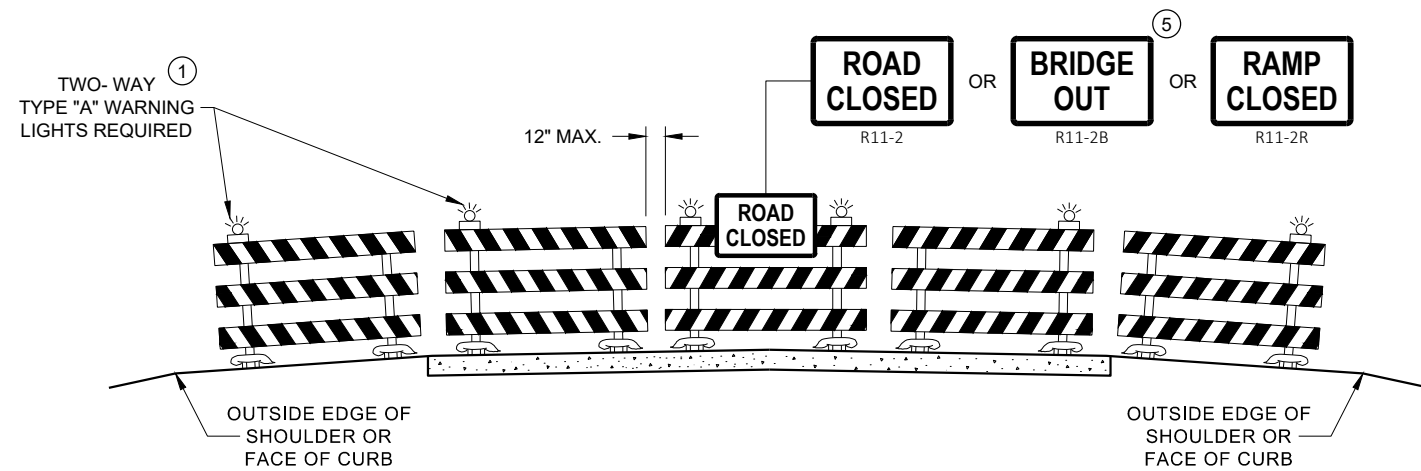
SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

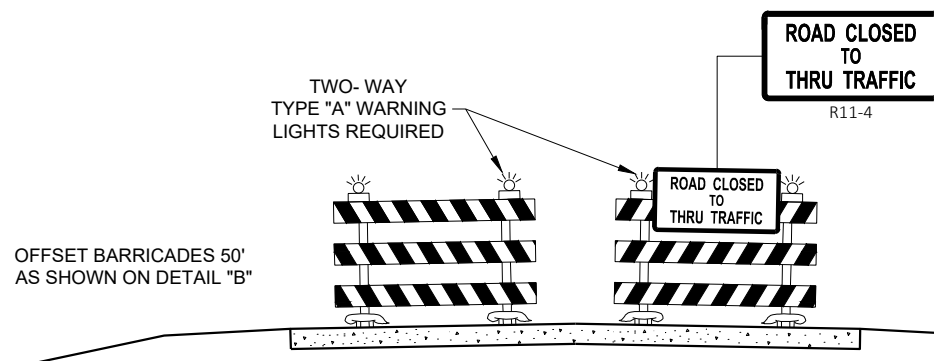
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

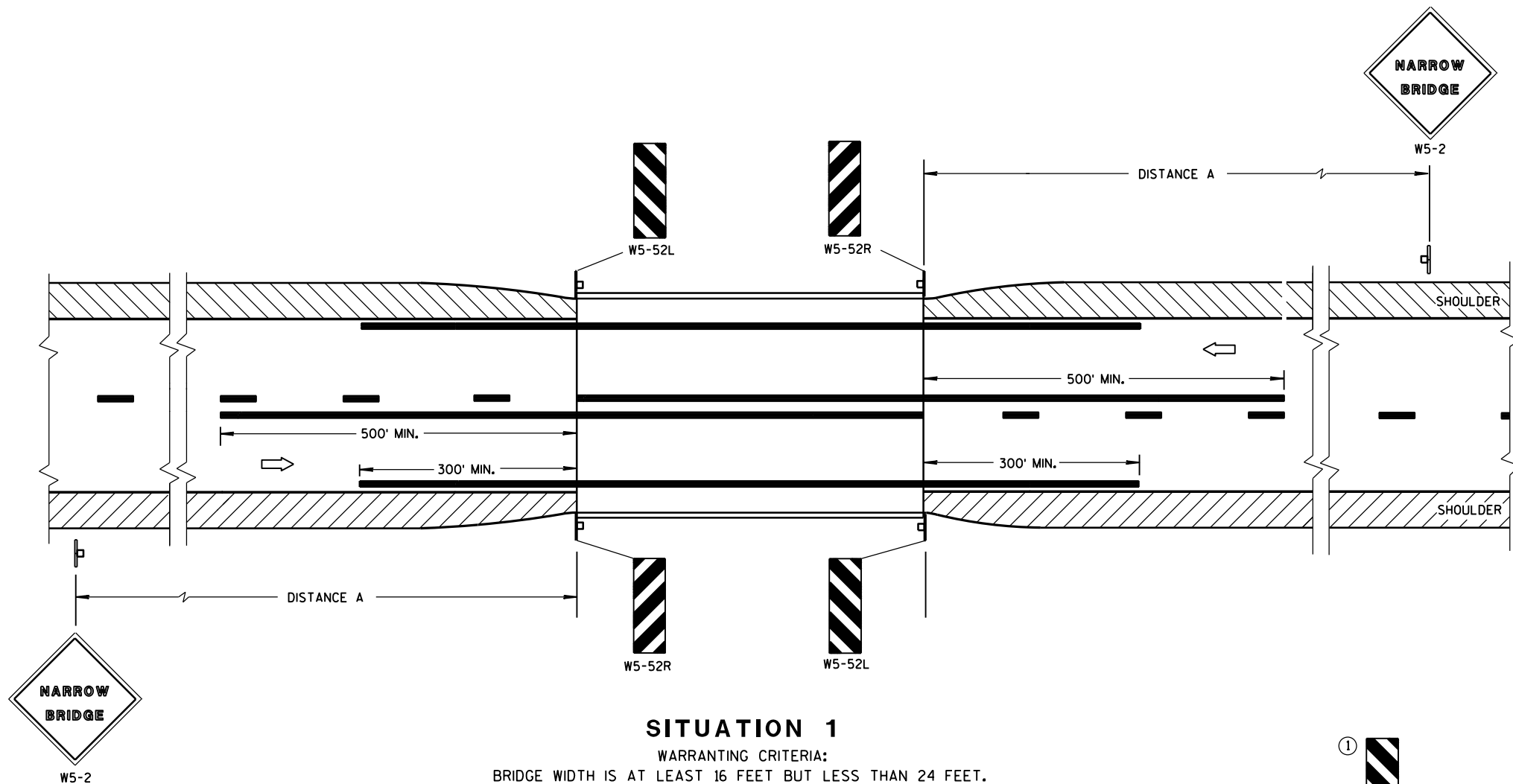
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

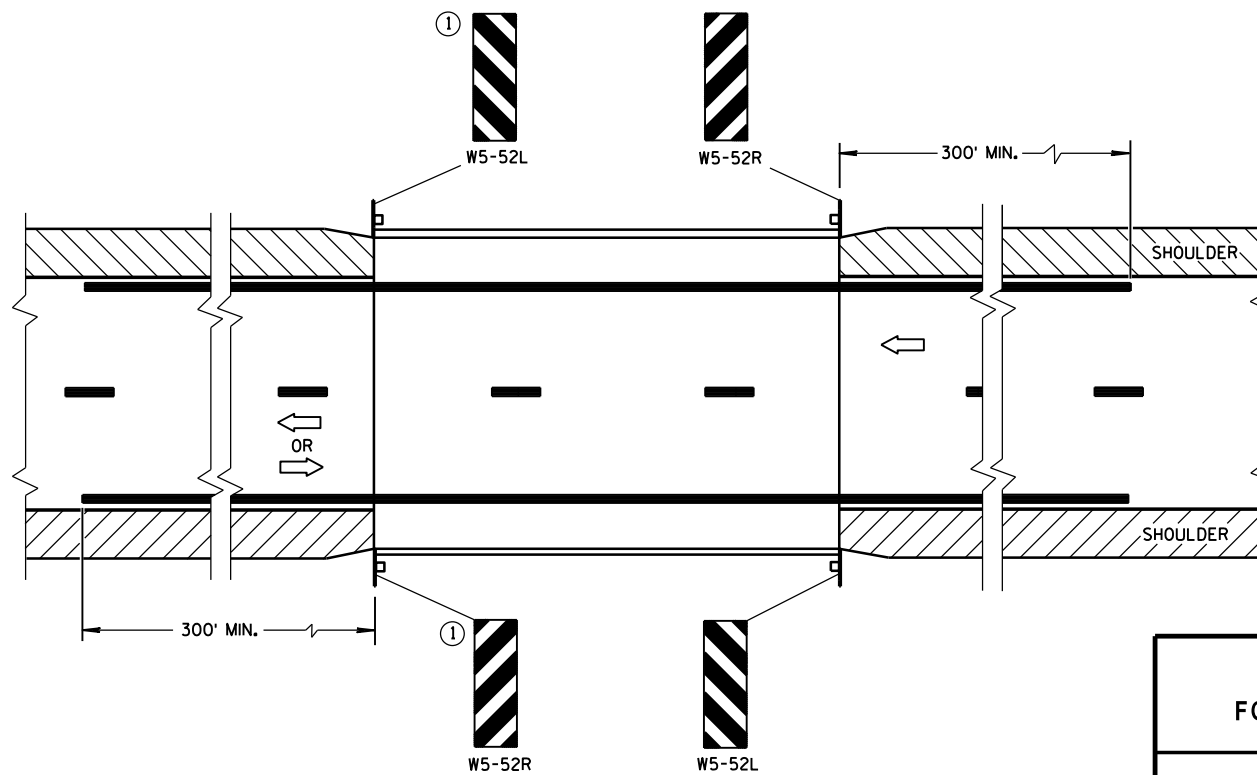
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

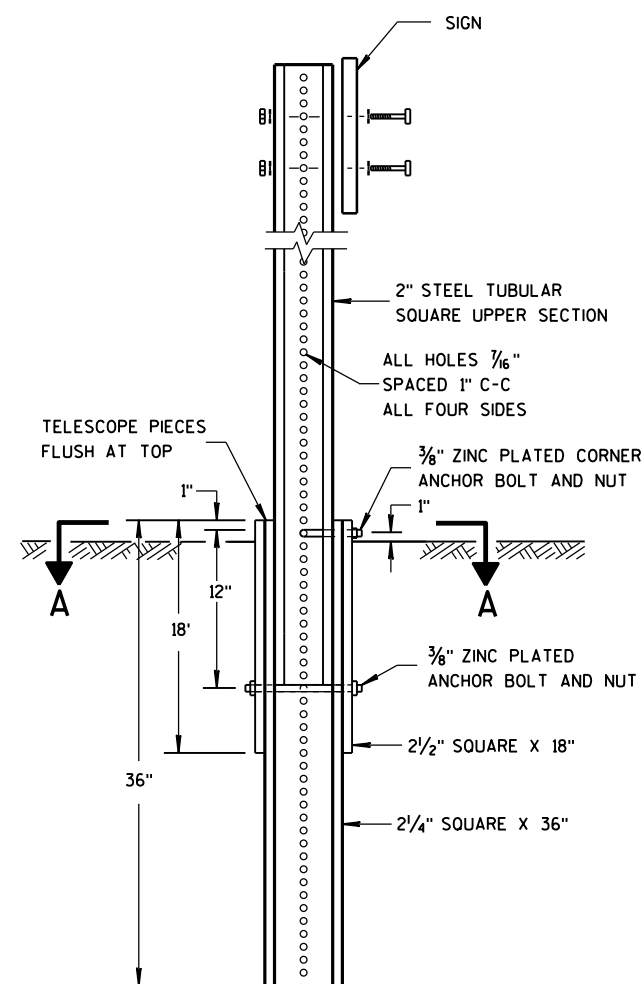
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA



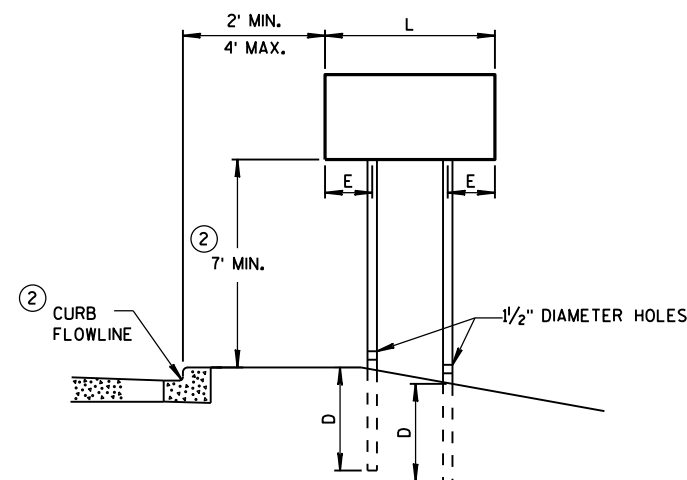
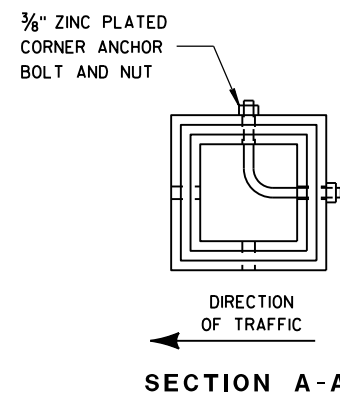
DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ.FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

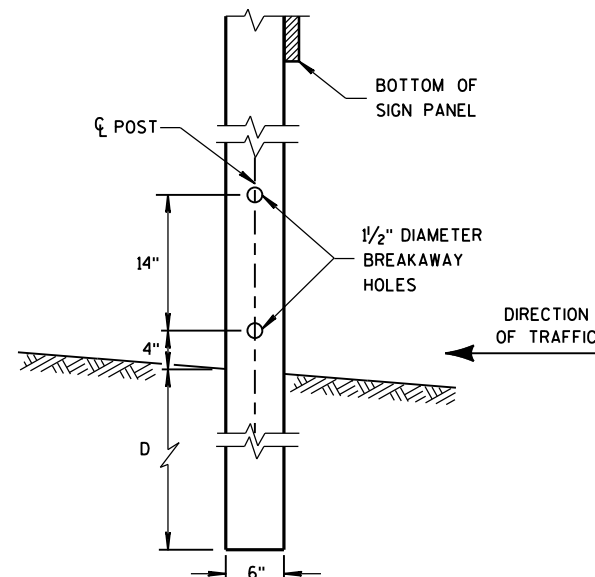


URBAN AREA

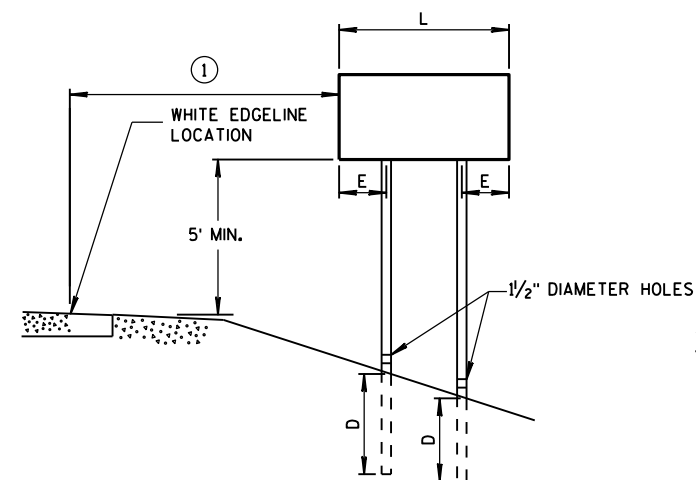
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

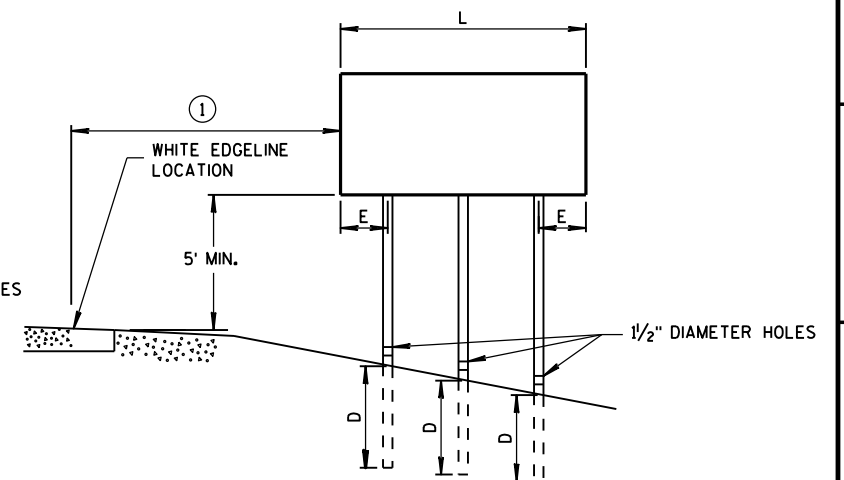
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA



4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

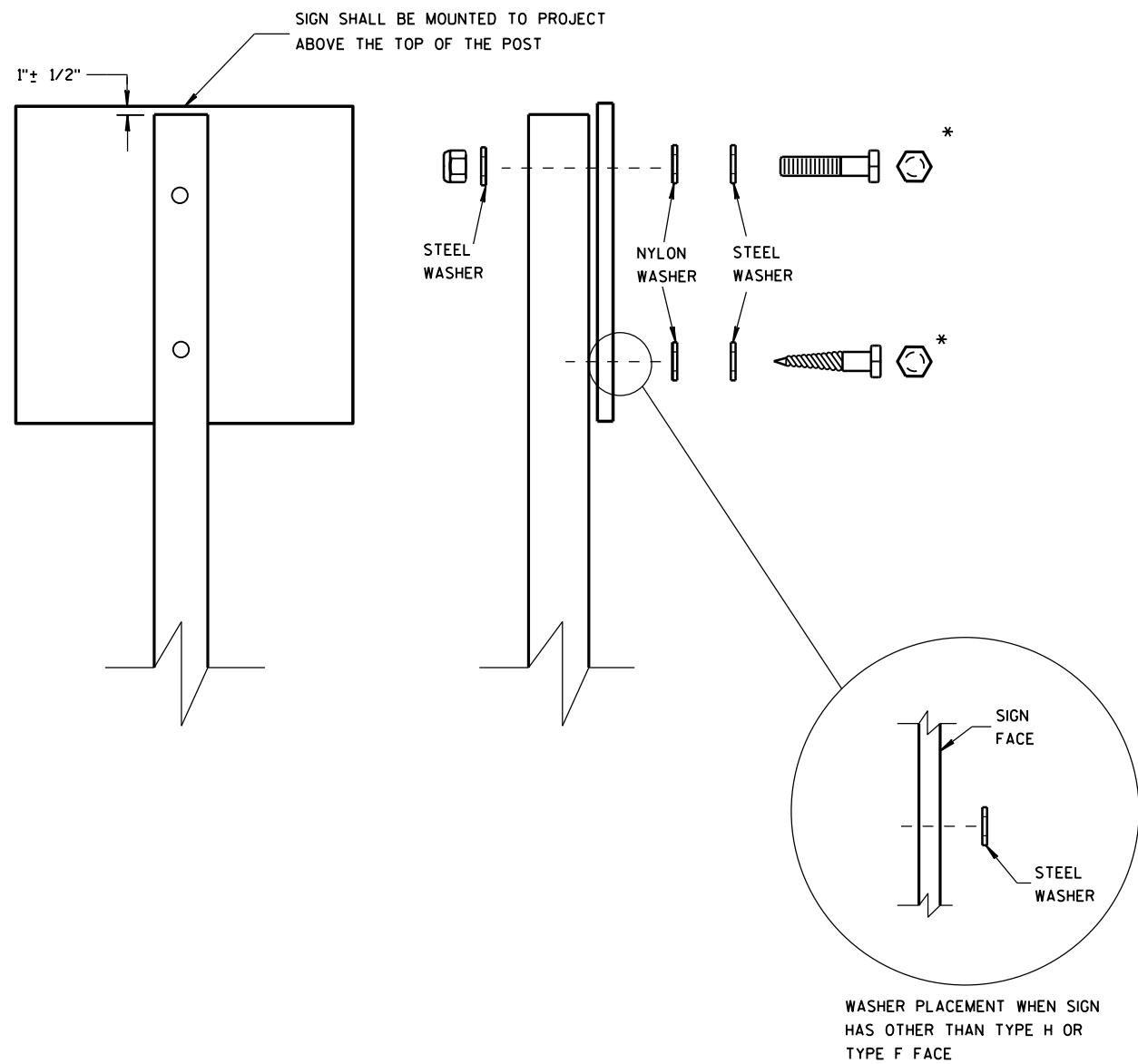
SEE NOTE (3)

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

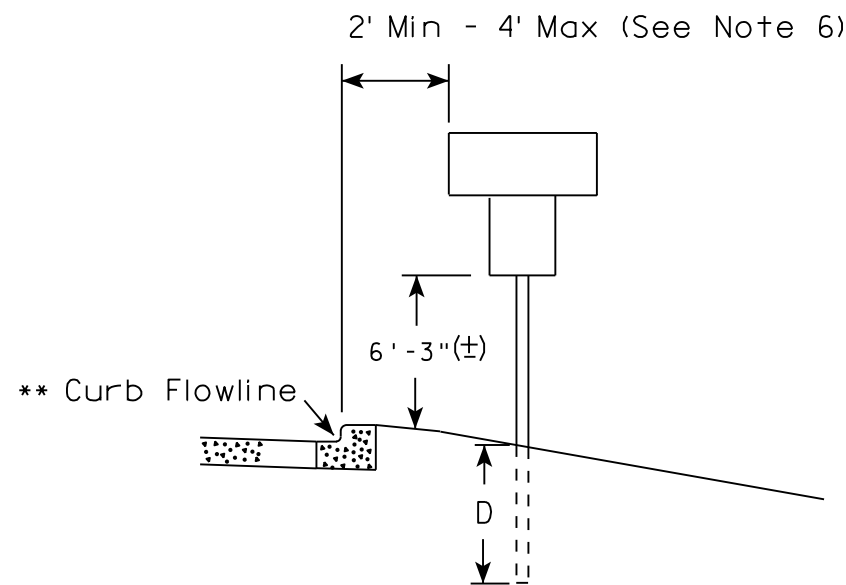
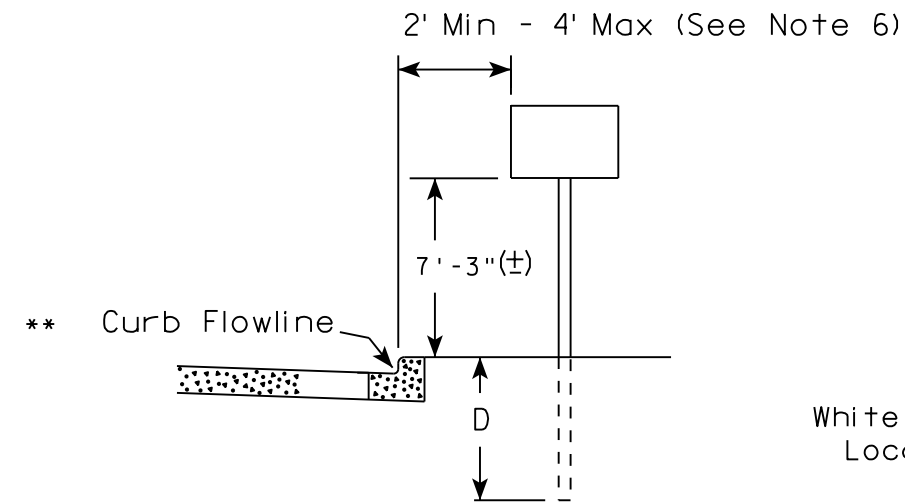
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

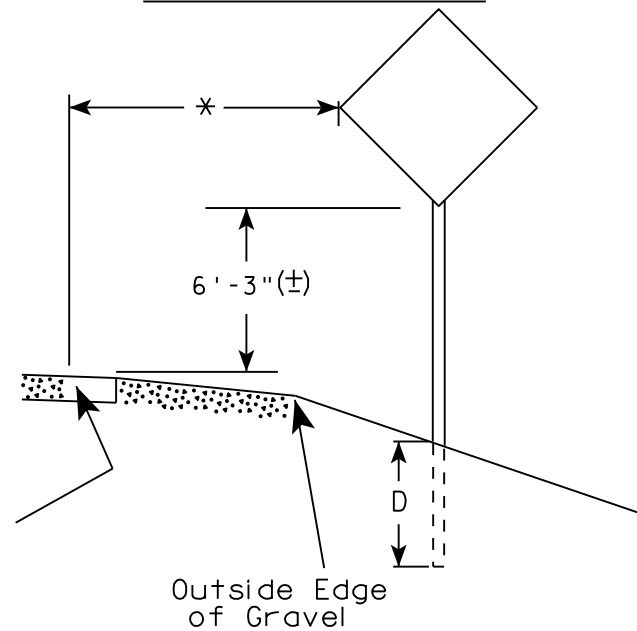
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA

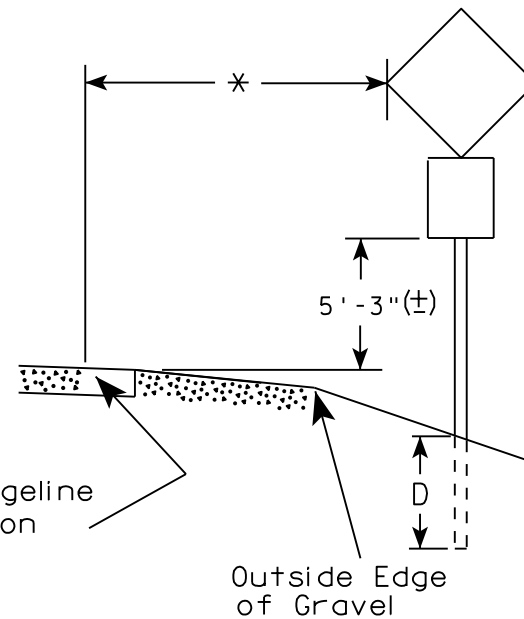


White Edgeline
Location

RURAL AREA (See Note 2)



White Edgeline
Location



Outside Edge
of Gravel

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 8/21/17

PLATE NO. A4-3.21

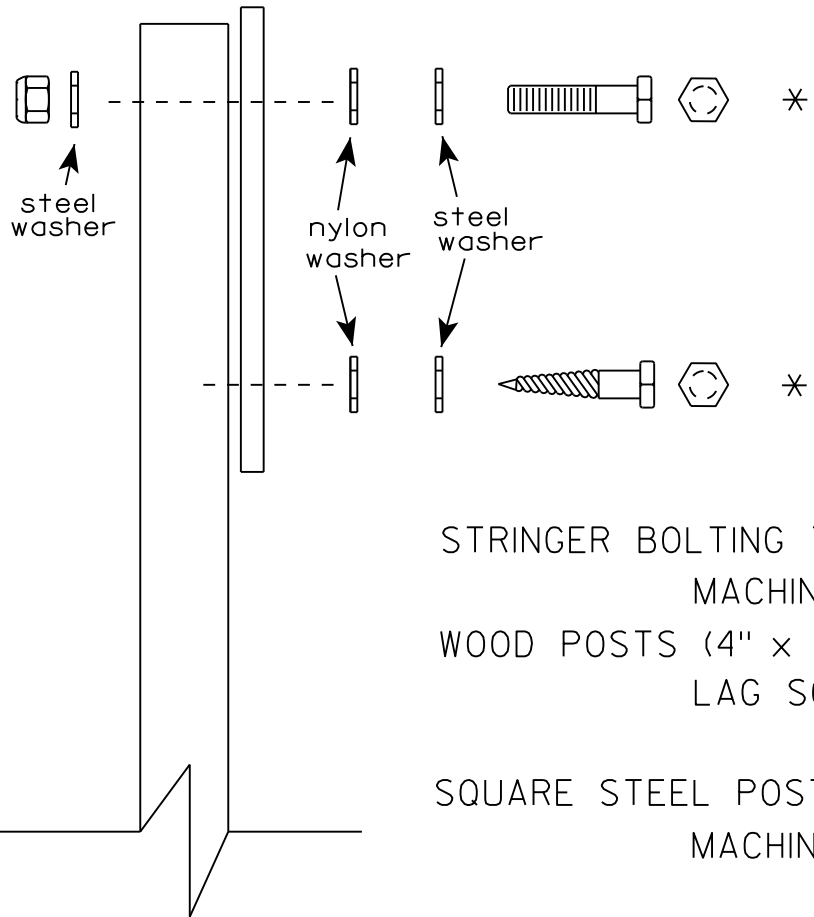
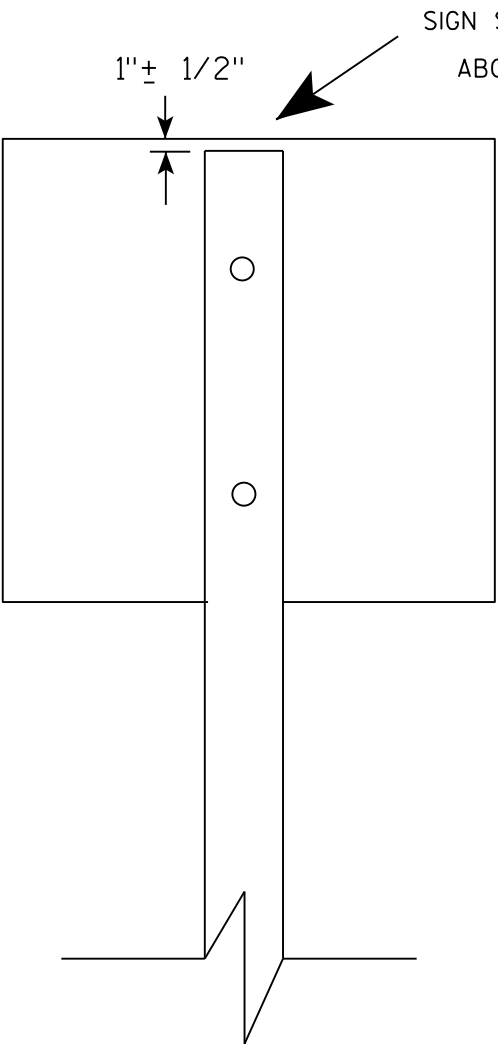
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

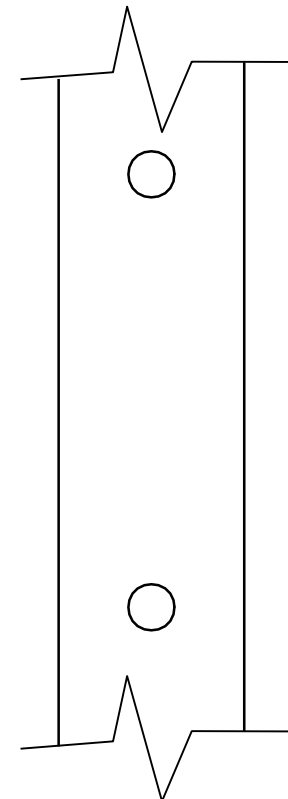
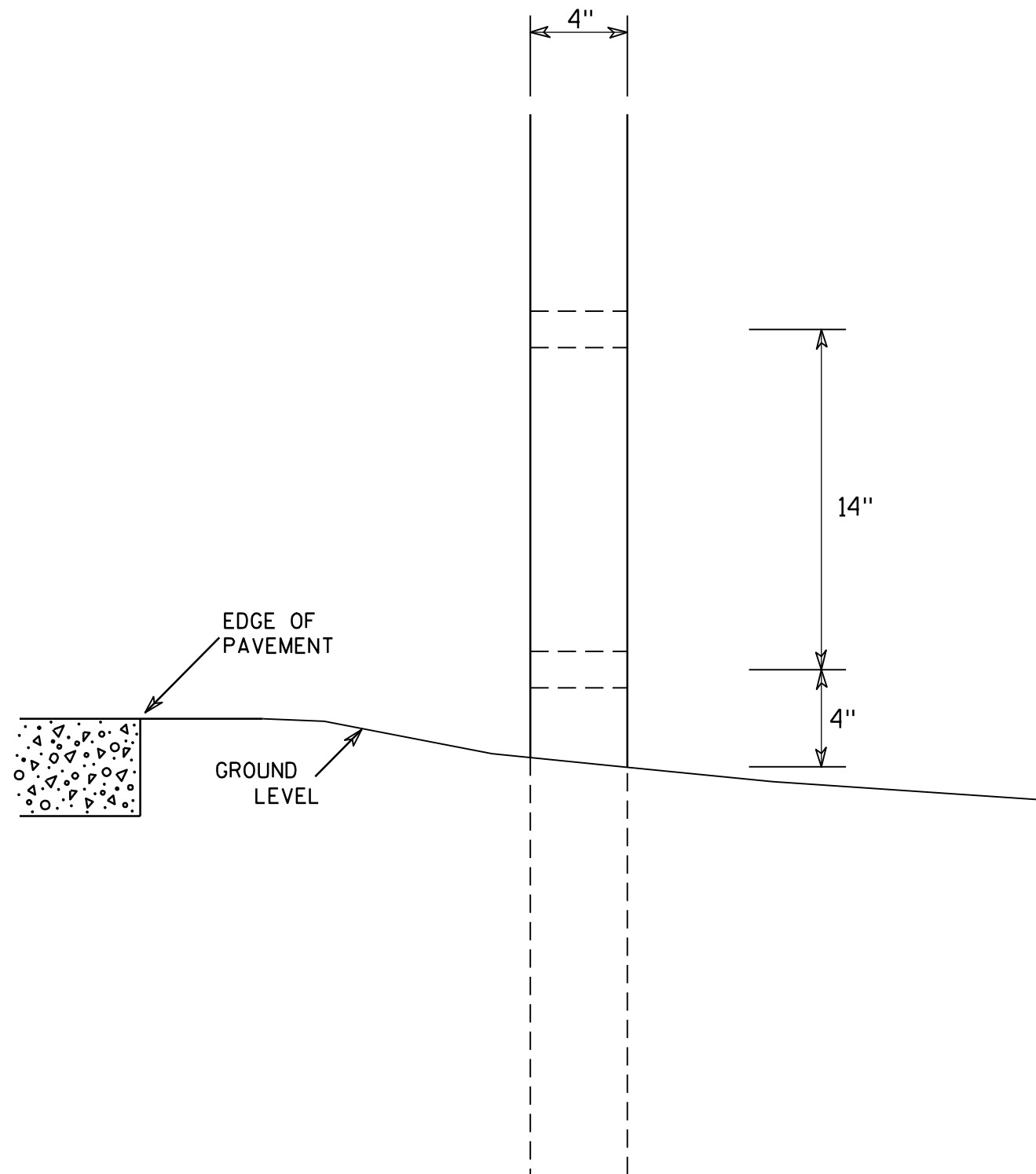
- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE <u>8/11/16</u>	PLATE NO. <u>A4-8.8</u>



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

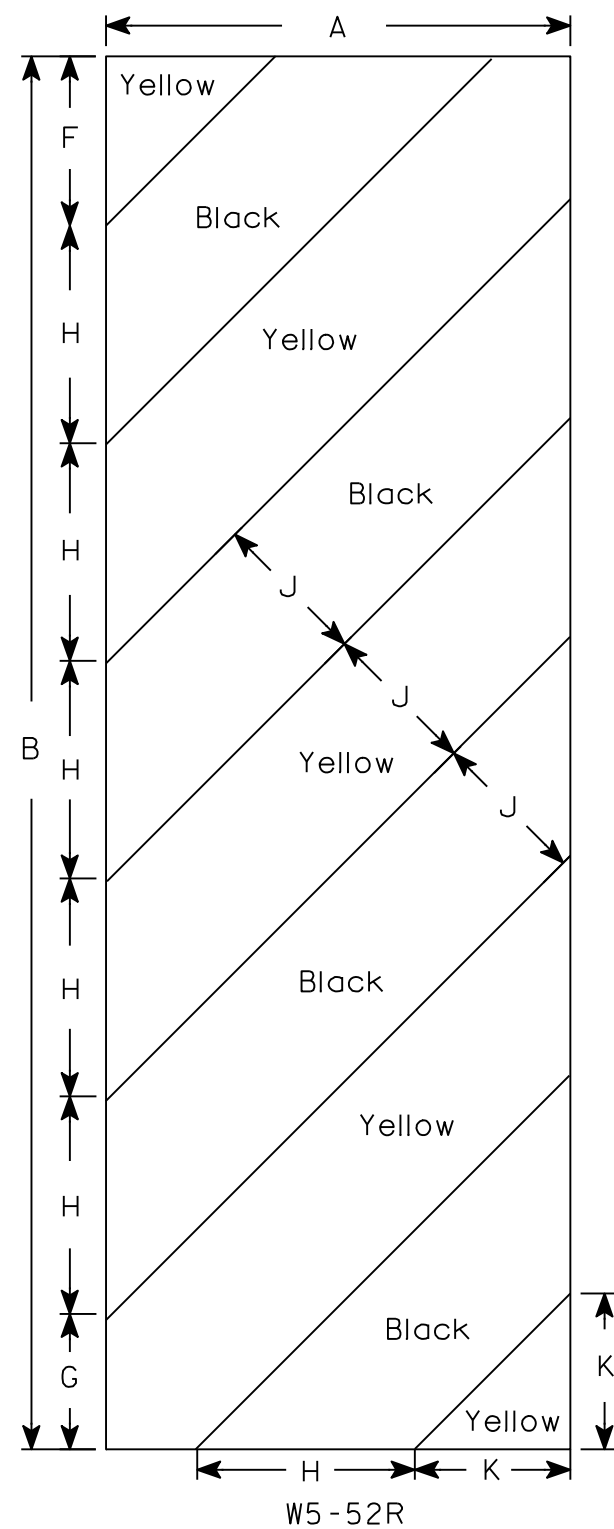
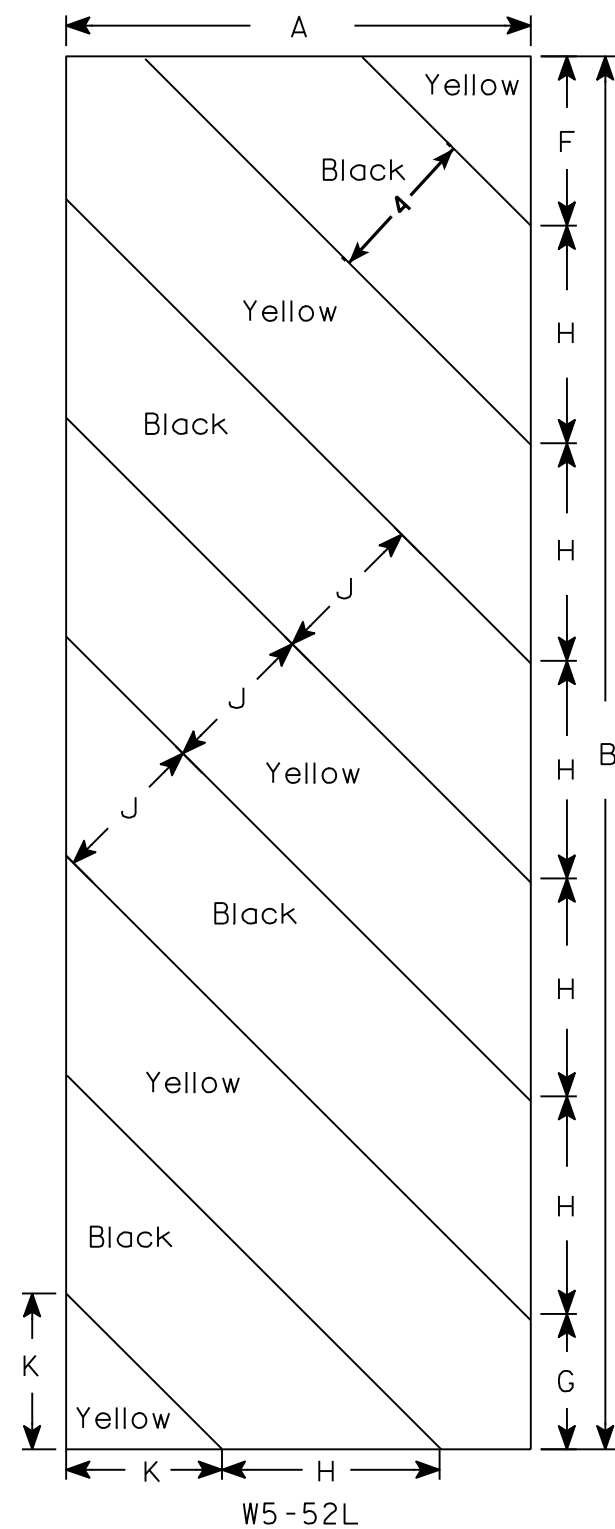
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

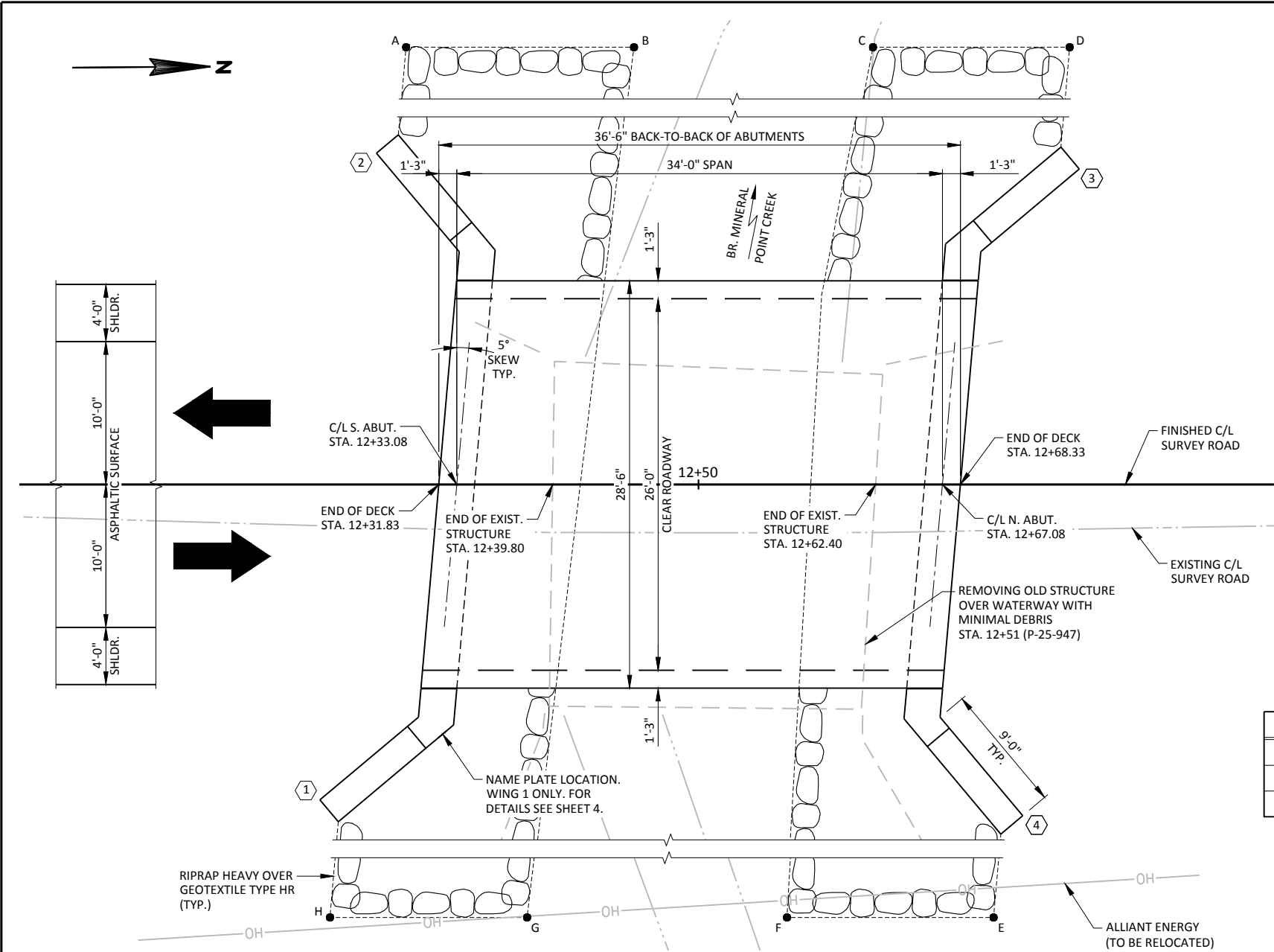
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 5⁄6																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

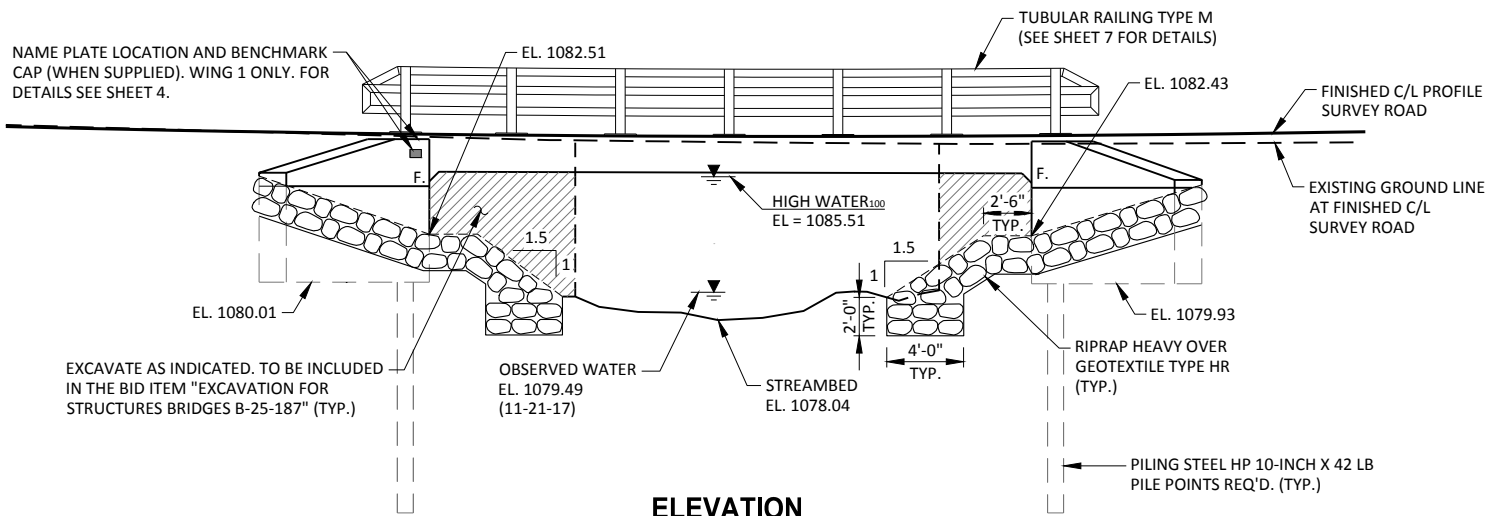
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



PLAN B-25-187
(SINGLE-SPAN REINFORCED CONCRETE FLAT SLAB)



ELEVATION
(NORMAL TO BRANCH MINERAL POINT CREEK)

INDICATES WING NUMBER

RIPRAP HEAVY LAYOUT

POINT	STATION	OFFSET
A	12+30	33' LT.
B	12+46	33' LT.
C	12+62	33' LT.
D	12+76	33' LT.
E	12+70	33' RT.
F	12+56	33' RT.
G	12+38	33' RT.
H	12+24	33' RT.

DESIGN DATA

LIVE LOAD:

DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ RF=1.37
OPERATING RATING FACTOR _____ RF=1.78
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____ 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 P.S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY, SUPERSTRUCTURE _____ f'c = 4,000 P.S.I.
ALL OTHER _____ f'c = 3,500 P.S.I.
HIGH-STRENGTH BAR STEEL _____
REINFORCEMENT, GRADE 60 _____ fy = 60,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 110 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 15 FT PILE LENGTHS AT BOTH ABUTMENTS. PILE POINTS REQ'D. AT ALL LOCATIONS.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA

A.D.T. (2020) _____ 205
A.D.T. (2040) _____ 310
DESIGN SPEED _____ 30 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY _____
DRAINAGE AREA _____ 1.7 SQ. MI.
Q₁₀₀ TOTAL _____ 910 C.F.S.
THROUGH STRUCTURE _____ 910 C.F.S.
OVERTOPPING ROADWAY _____ N/A
VELOCITY - THROUGH STRUCTURE _____ 8.0 F.P.S.
WATERWAY AREA - THROUGH STRUCTURE _____ 113.0 SQ. FT.
HIGH WATER₁₀₀ ELEVATION _____ 1085.51
SCOUR CRITICAL CODE _____ 5

EROSION CONTROL

Q₂ _____ 190 C.F.S.
VELOCITY₂ _____ 3.4 F.P.S.
HIGH WATER₂ ELEVATION _____ 1082.02

LIST OF DRAWINGS

GENERAL PLAN _____ 1.
CROSS SECTION AND QUANTITIES _____ 2.
SUBSURFACE EXPLORATION _____ 3.
ABUTMENTS _____ 4.
ABUTMENT DETAILS _____ 5.
SUPERSTRUCTURE _____ 6.
RAILING TUBULAR TYPE M _____ 7.

NO.	STA.	DESCRIPTION	ELEV.
2	11+90	3/4" IRON REBAR SET, 11.4' LT	1088.31
3	14+15	3/4" IRON REBAR SET, 15.4' LT	1092.80
5	13+23	COTTON GIN SPINDLE IN PPOL, 27.2' RT	1086.73



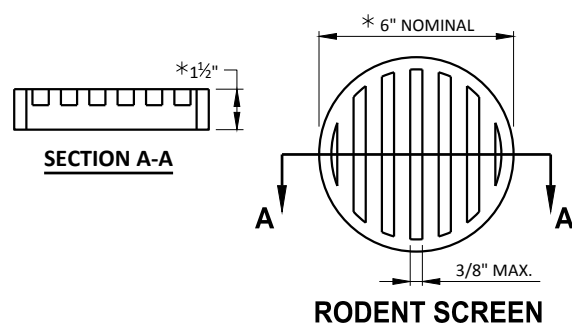
DESIGN CONSULTANT

PATRICK BOLAND, PE
(608) 588-7484

BRIDGE OFFICE CONTACT

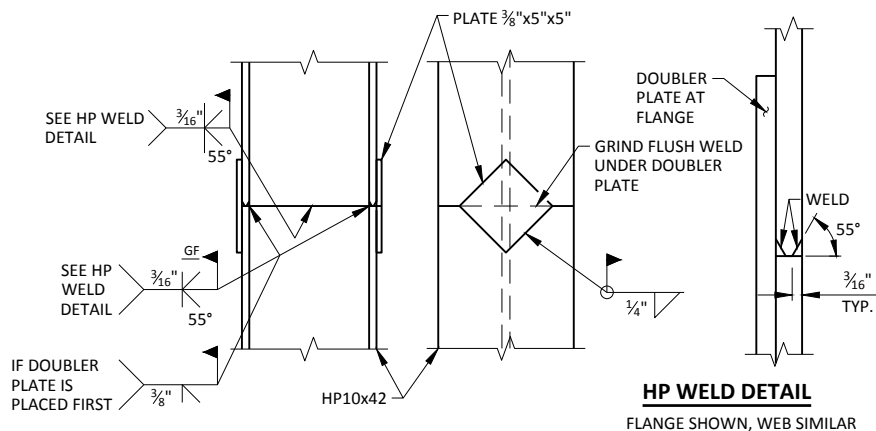
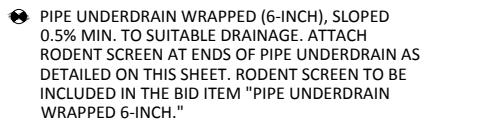
WILLIAM DREHER, PE
(608) 266-8489

NO.	DATE	REVISION	BY
JEWELL associates engineers, inc. Engineers - Architects - Surveyors			
560 SUNRISE DRIVE SPRING GREEN, WI 53588 OFFICE: (608) 588-7181 J A			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <i>William C. Dreher</i> SDR 05/06/19 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-25-187			
SURVEY ROAD OVER BRANCH MINERAL POINT CREEK			
COUNTY	IOWA	TOWN/CITY/VILLAGE	DODGEVILLE
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		
DESIGNED BY	PTB	DESIGN CK'D.	RBH
DRAWN BY	PTB	PLANS CK'D.	RBH
GENERAL PLAN			SHEET 1 OF 7



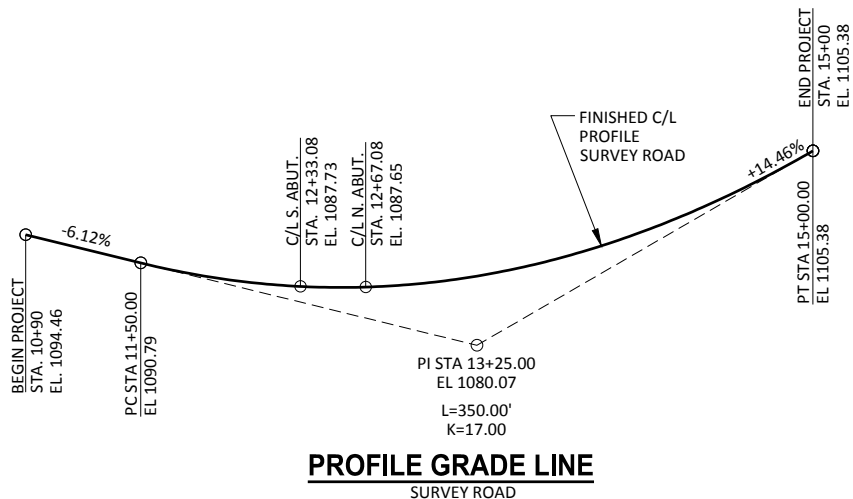
THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED ENDS OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLIN WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

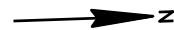


STEEL "HP" PILE MATERIAL SHALL BE ASTM A 572 GRADE 50.

ITEM NUMBER	ITEM DESCRIPTION	UNIT	S. ABUT.	SUPER	N. ABUT.	TOTALS
203.0600.5	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 12+51	LS	--	--	--	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-25-187	LS	--	--	--	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	125	--	125	250
502.0100	CONCRETE MASONRY BRIDGES	CY	26	69	26	121
502.3200	PROTECTIVE SURFACE TREATMENT	SY	--	140	--	140
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,145	--	2,145	4,290
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,355	12,190	1,355	14,900
513.4061	RAILING TUBULAR TYPE M	LF	--	78	--	78
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	--	6	12
550.0500	PILE POINTS	EACH	7	--	7	14
550.1100	PIILING STEEL HP 10-INCH X 42 LB	LF	105	--	105	210
606.0300	RIPRAP HEAVY	CY	70	--	70	140
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	--	75	150
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	--	50	100
645.0120	GEOTEXTILE TYPE HR	SY	120	--	120	240
	NON-BID ITEMS					
	FILLER	SIZE				½" & ¾"
	NAME PLATE					



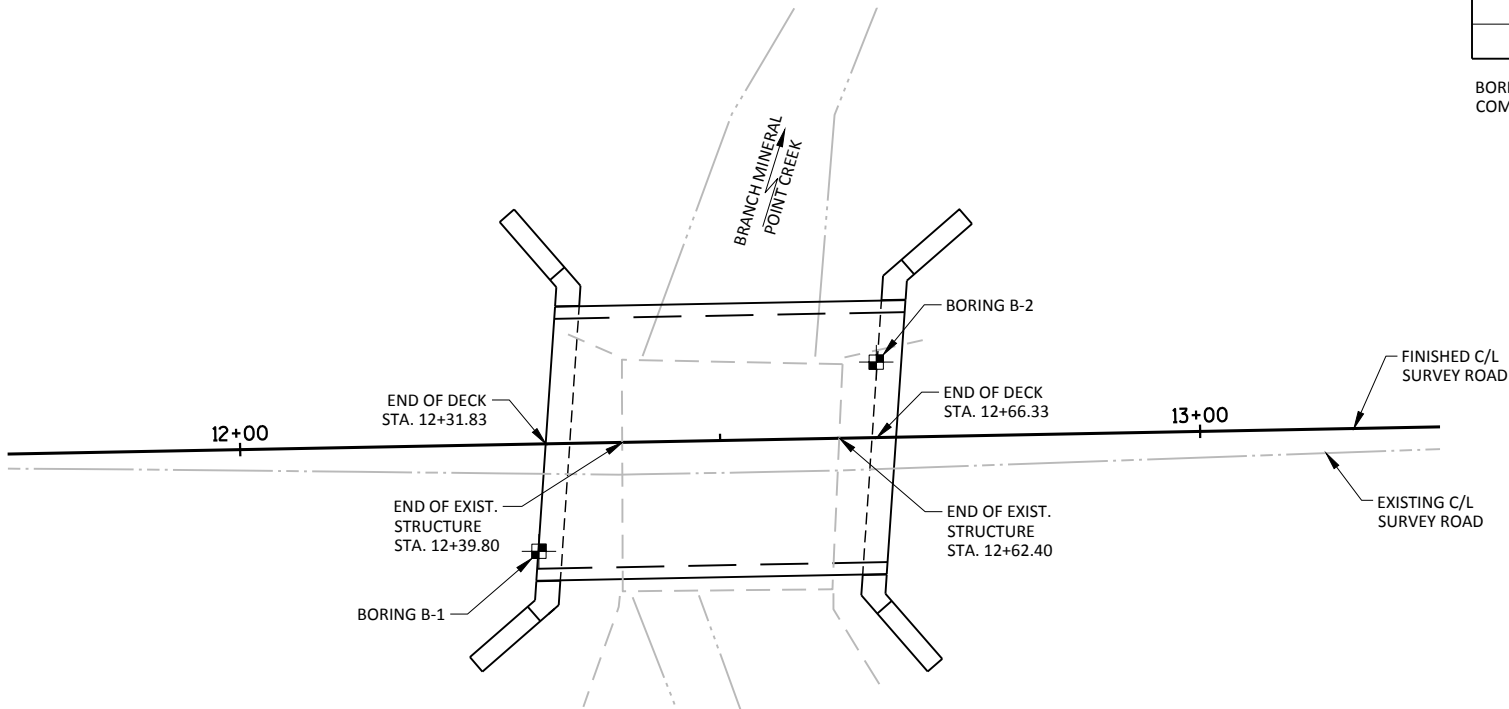
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-25-187			
		DRAWN BY	PLANS CK'D. RBH
CROSS SECTIONS AND QUANTITIES		SHEET 2 OF 7	



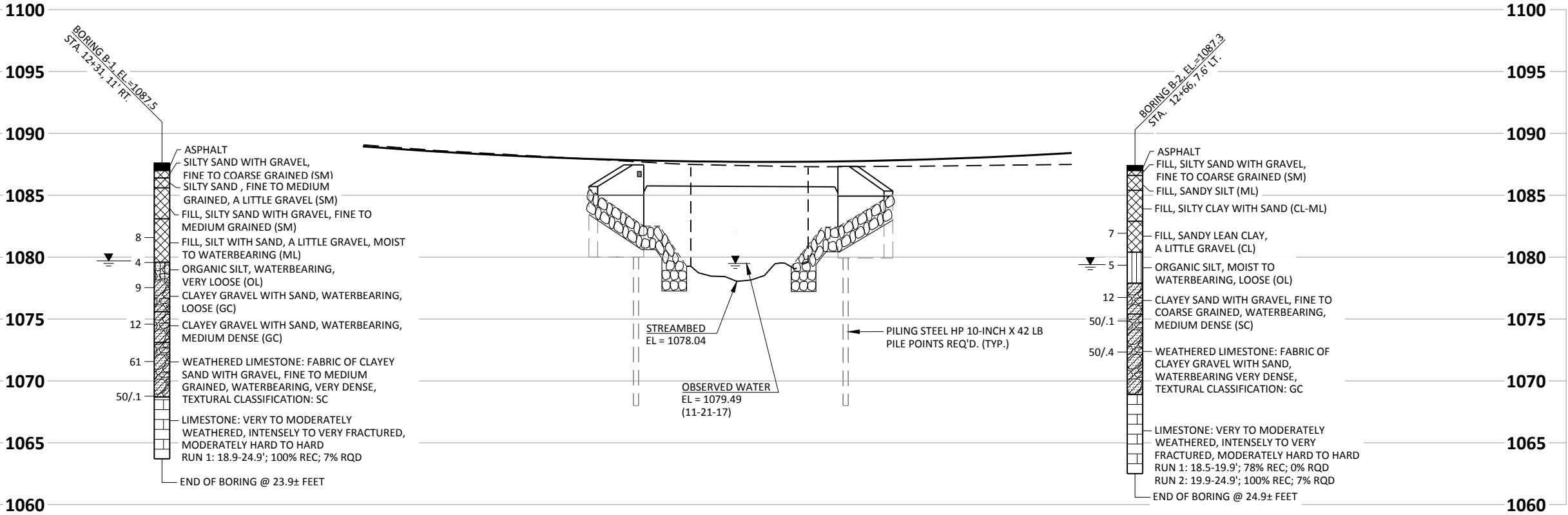
SOIL BORINGS

BORING NUMBER	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	03/14/18	146,084.99	367,906.09
2	03/13/18	146,120.44	367,888.15

BORINGS & REPORT COMPLETED BY: AMERICAN ENGINEERING TESTING, INC.
4203 SCHOLFIELD AVENUE, STE 1
SCHOFIELD, WI 54476



PLAN B-25-187



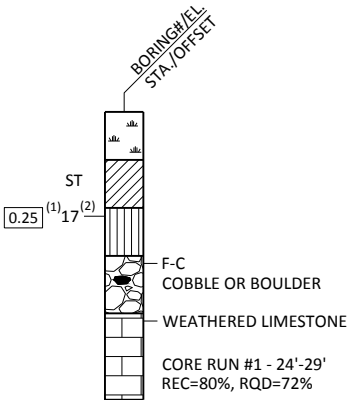
STATE PROJECT NUMBER

5699-00-76

MATERIAL SYMBOLS

	Asphalt		Topsoil		Peat
	Concrete		Fill		Gravel
	Sand		Clay		Silt
	Boulders or Cobbles		Limestone		Bedrock (unknown)
	Shale		Sandstone		Igneous/meta

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
(2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206 STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATIONS

	AT TIME OF DRILLING
	END OF DRILLING
	AFTER DRILLING

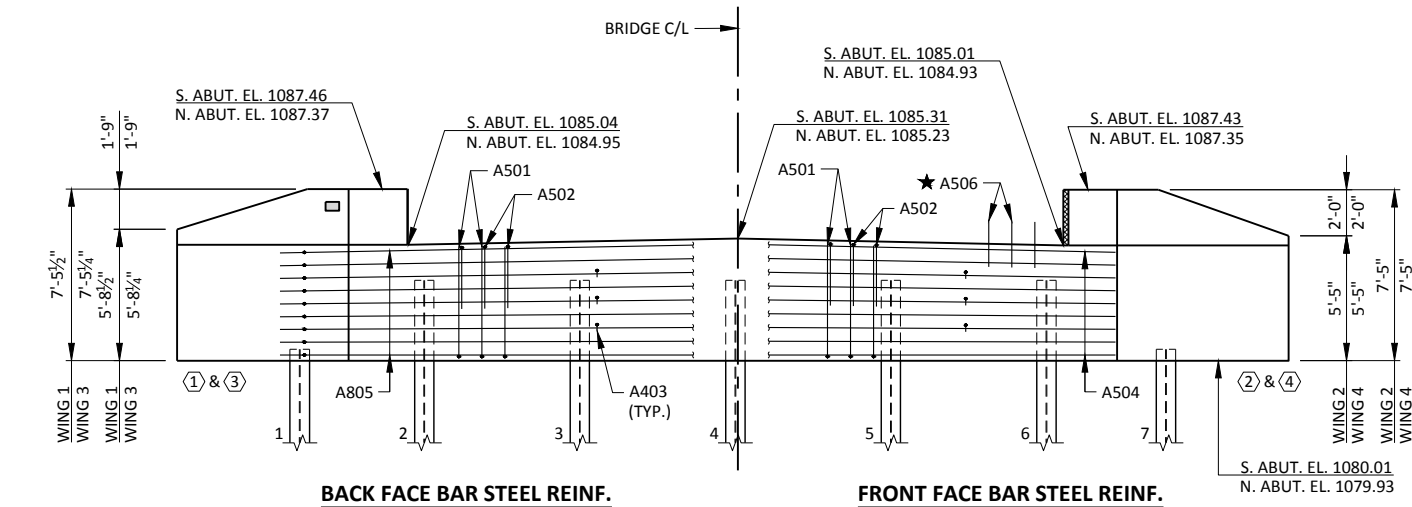
ABBREVIATIONS

F-FINE M-MEDIUM C-COURSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

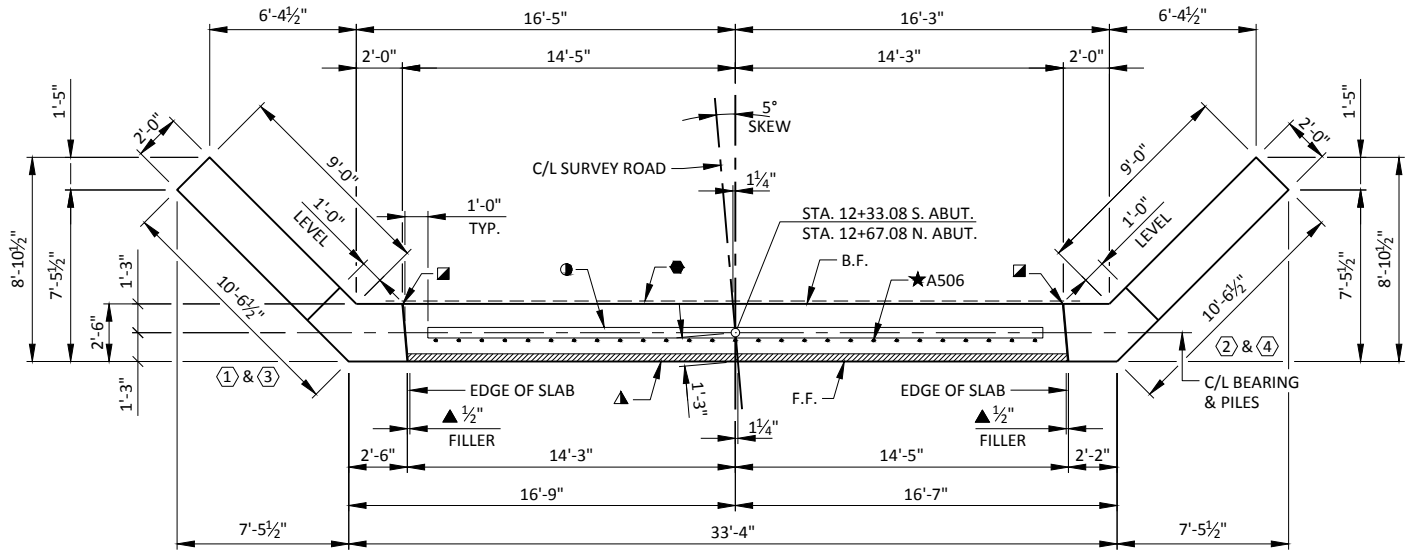
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-25-187			
DRAWN BY		PTB	PLANS CK'D. RBH
SUBSURFACE EXPLORATION		SHEET 3 OF 7	

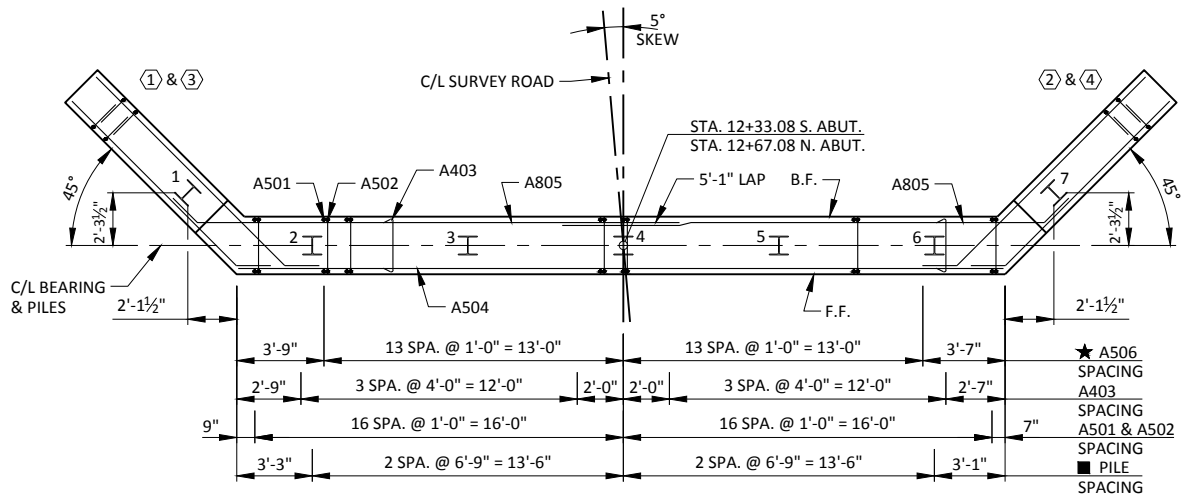


ELEVATION

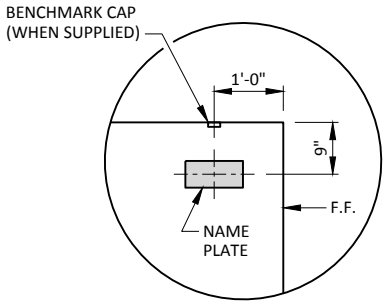
(SOUTH ABUTMENT LOOKING SOUTH)
(NORTH ABUTMENT LOOKING NORTH)



PLAN

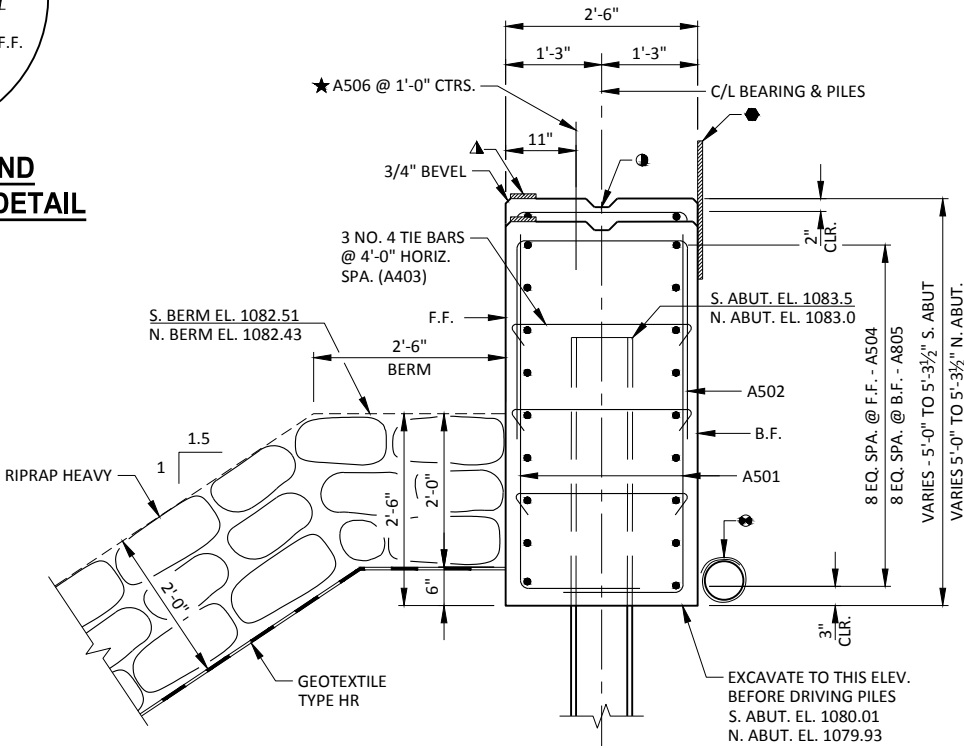


LAYOUT



NAME PLATE AND
BENCHMARK CAP DETAIL

(WING 1 ONLY)



TYPICAL SECTION THROUGH ABUTMENT BODY

ABUTMENT TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 110 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 15 FT. PILE LENGTHS AT BOTH ABUTMENTS.

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 5 FOR BILL OF BARS.

SEAT ELEVATIONS SHOWN IN THE ELEVATION VIEW ARE TAKEN AT THE C/L OF BEARING NEGLECTING THE KEYED CONSTRUCTION JOINT.

DO NOT PLACE FILL HIGHER THAN 3 FEET FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

SPACE REINFORCEMENT TO MISS PILING

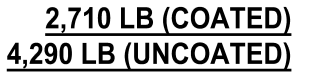
F.F. - FRONT FACE

B.F. - BACK FACE

LEGEND

- KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6.
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING EXTEND FROM 9" BELOW BRIDGE SEAT TO 1" BELOW TOP OF WINGS.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ½" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINUOUS JOINT SEALER. (1" DEEP & HOLD ⅛" BELOW SURFACE OF CONCRETE)
- ¾" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- A506 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE IT HAS TAKEN ITS INITIAL SET. EMBED BAR 1'-0".
- PILE SPACING MEASURED AT BASE OF ABUTMENT BODY.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-25-187			
DRAWN BY		PTB	PLANS CK'D. RBH
ABUTMENTS			SHEET 4 OF 7



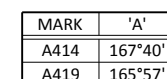
* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.



B.F. - BACK FACE



BUNDLE AND TAG EACH SERIES SEPARATELY.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-25-187			
		DRAWN BY	PTB
		PLANS CK'D.	RBH
ABUTMENT DETAILS		SHEET 5 OF 7	

NOTES

SUPPORT ALTERNATE TOP TRANSVERSE BARS IN SLAB BY INDIVIDUAL BAR CHAIRS AT APPROX. 3'-0" CENTERS. SUPPORT BOTTOM LONGITUDINAL BARS BY CONTINUOUS BAR CHAIRS AT APPROX. 4'-0" CENTERS.

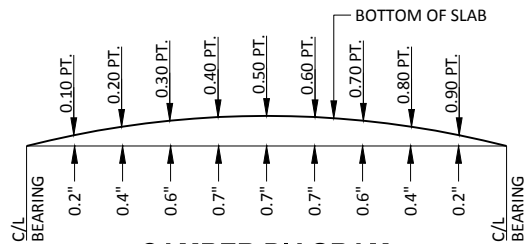
PLACE TRANSVERSE BARS PARALLEL TO THE CENTERLINE OF SUBSTRUCTURE UNITS.

THE SLAB THICKNESS DIMENSION IS MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

SURVEY TOP OF DECK ELEVATIONS

	S. ABUT.	0.50 PT.	N. ABUT.
WEST EDGE OF DECK			
CENTER LINE			
EAST EDGE OF DECK			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C/L OF THE ABUTMENTS AND AT 0.50 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG THE EDGE OF DECK AND CENTER LINE. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.



CAMBER DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPAN AS SHOWN TO PROVIDE FOR THEORETICAL DEADLOAD DEFLECTION AND FUTURE PLASTIC FLOW. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB OR CENTER LINE FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE
-SLAB THICKNESS
+CAMBER
+FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (COMPUTED BY CONTRACTOR)
=TOP OF SLAB FALSEWORK ELEVATION.

BILL OF BARS

SUPERSTRUCTURE

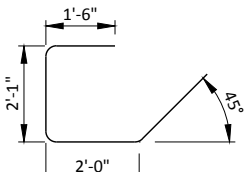
12,190 LB (COATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
S501	58	7-6	X	X	ENDS OF DECK
S502	20	36-2		X	SLAB - TOP - LONGIT.
S503	43	28-3		X	SLAB - TOP - TRANS.
S504	40	28-3		X	SLAB - BOTTOM - TRANS.
S1005	55	30-6		X	SLAB - BOTTOM - LONGIT.
S1006	2	36-2		X	SLAB - BOTTOM - LONGIT. - EDGES
S607	40	6-0		X	RAIL POSTS - INTERIOR
S608	16	6-0	X	X	RAIL POSTS - CORNERS
S609	24	12-0	X	X	RAIL POSTS
S610	4	12-0	X	X	RAIL POSTS - CORNERS 1 & 3

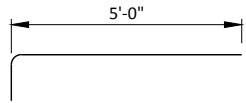
NOTES: THE FIRST DIGIT OF A THREE DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

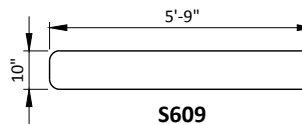
SOME BARS HAVE BEEN OMITTED FOR CLARITY.



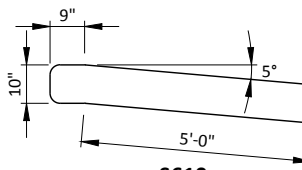
S501



S608



S609

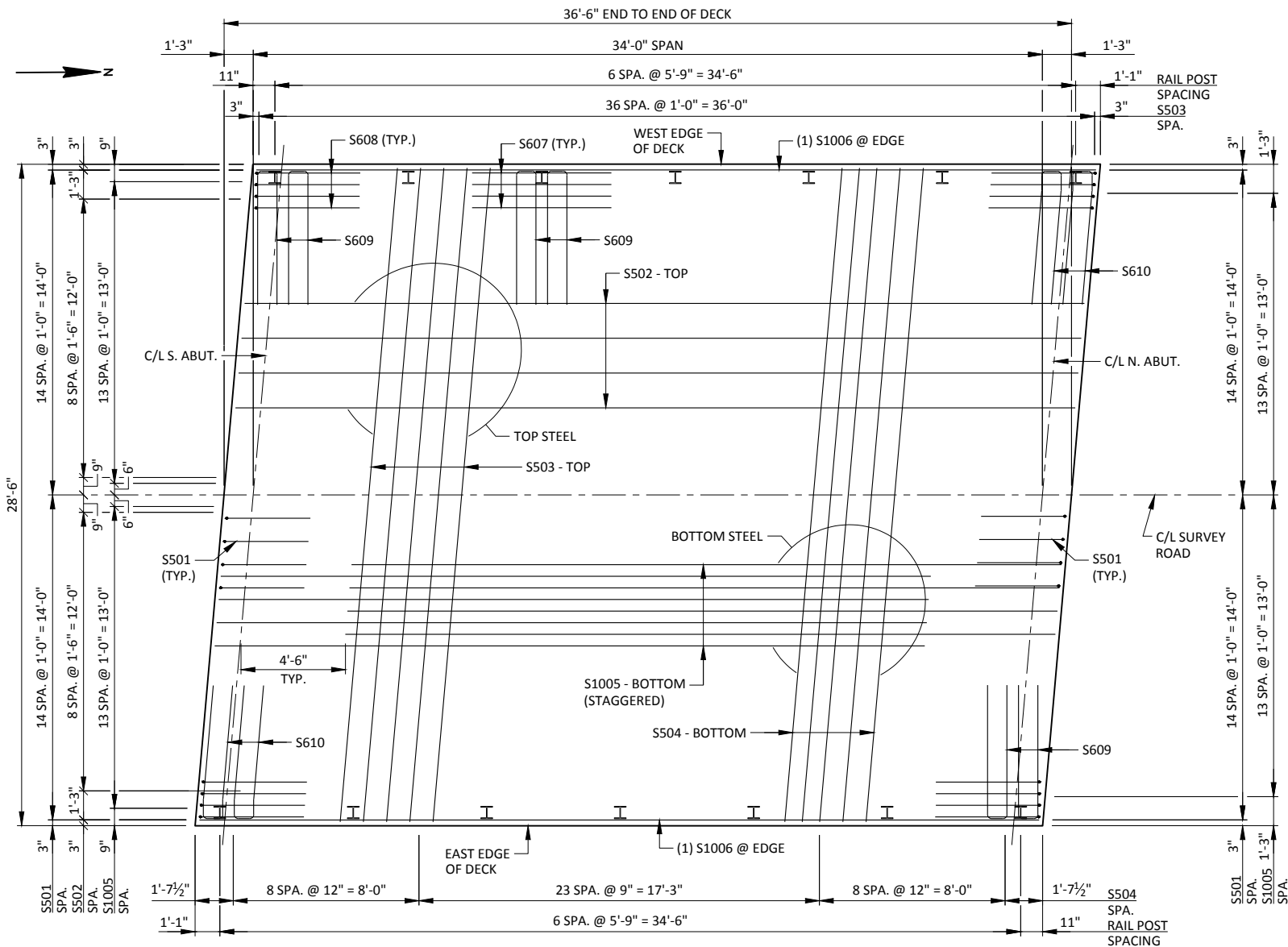


S610

LEGEND

- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ▲ ¾" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- * DIMENSION IS NORMAL TO THE C/L OF SUBSTRUCTURE UNITS.
- ** SEE SHEET 4 FOR PLACEMENT OF A506 BARS.

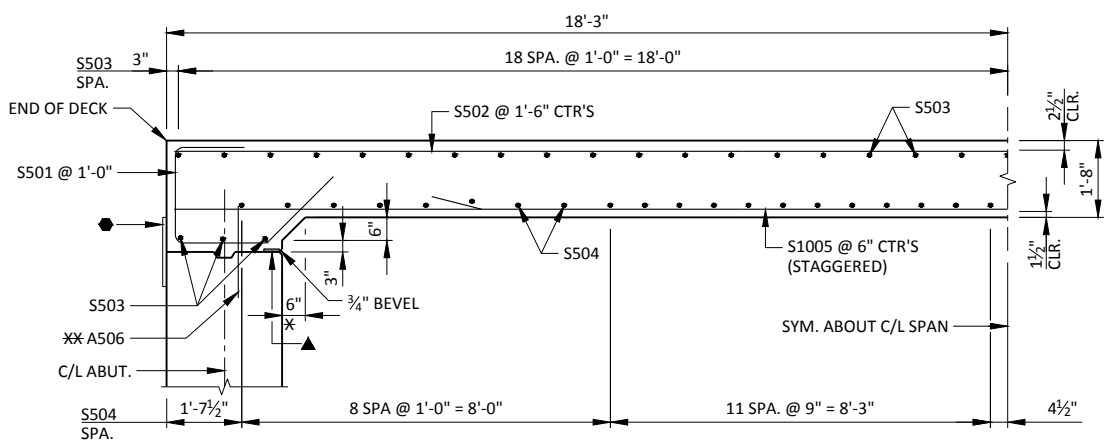
NO.	DATE	REVISION	BY
STRUCTURE B-25-187			
DRAWN BY		PTB	PLANS CK'D. RBH
SUPERSTRUCTURE			SHEET 6 OF 7



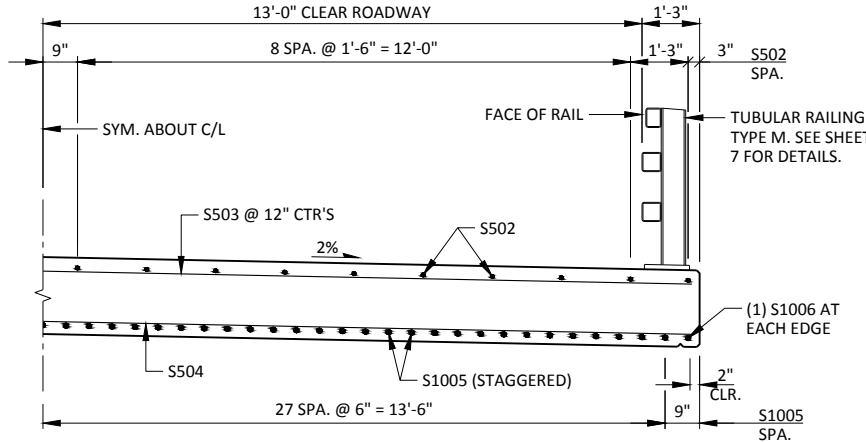
PLAN

TOP OF DECK ELEVATIONS

	C/L S. ABUT.	0.10 PNT.	0.20 PNT.	0.30 PNT.	0.40 PNT.	0.50 PNT.	0.60 PNT.	0.70 PNT.	0.80 PNT.	0.90 PNT.	C/L N. ABUT.
W. EDGE	1087.43	1087.39	1087.36	1087.34	1087.32	1087.31	1087.31	1087.32	1087.33	1087.35	1087.37
C/L	1087.73	1087.69	1087.66	1087.64	1087.62	1087.61	1087.60	1087.60	1087.61	1087.63	1087.65
E. EDGE	1087.46	1087.42	1087.38	1087.36	1087.33	1087.32	1087.31	1087.31	1087.32	1087.33	1087.35



PARTIAL LONGITUDINAL SECTION THROUGH ROADWAY



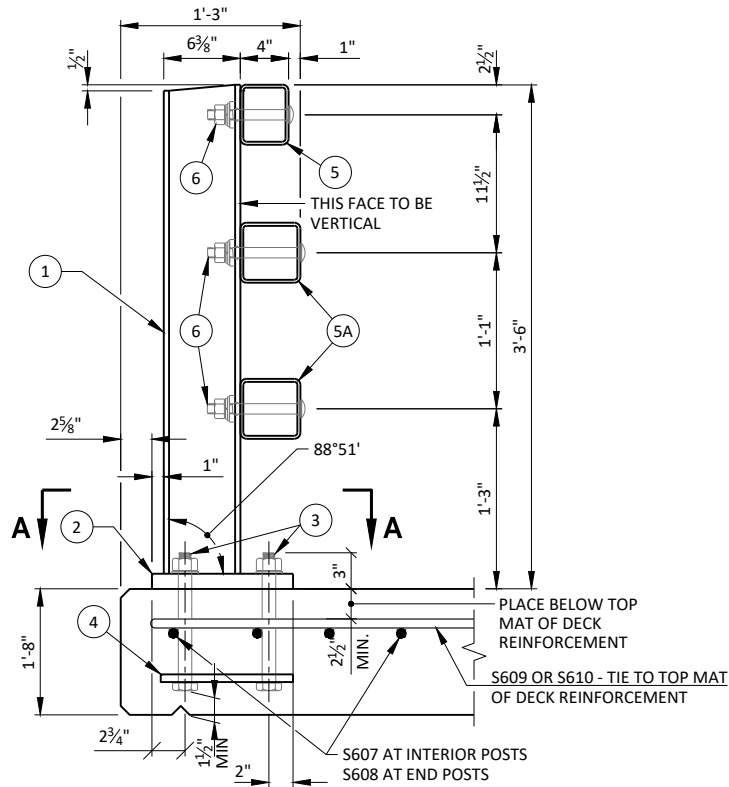
PARTIAL CROSS SECTION THROUGH ROADWAY

LEGEND

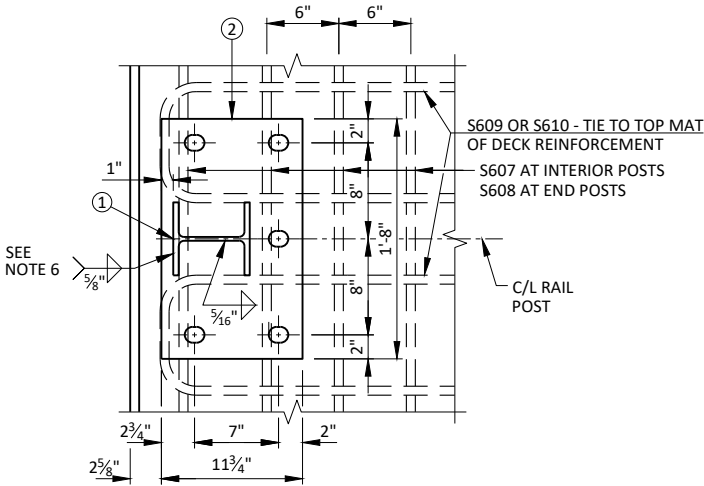
- ① W6x25 WITH 1 1/8" x 1 1/2" HORIZONTAL SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4"x11 3/4"x1'-8" WITH 1 5/16"x1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1 5/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG.
- ④ 5/8"x11"x1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TSS 5x4x0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TSS 5x5x0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16"x1 5/8"x1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑨ SPLICE SLEEVE FABRICATED FROM 3/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8"x3 5/8"x2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8"x2 5/8"x2'-4" PLATE USED IN NO. 5, 3/8"x3 5/8"x2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16"x1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/16"x2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.

GENERAL NOTES

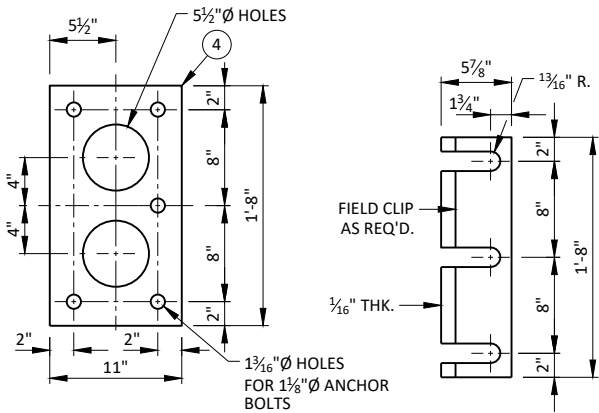
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY=50 KSI. ANCHOR PLATES AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/2 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).



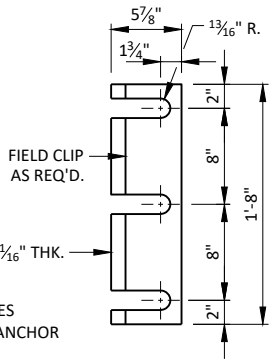
SECTION THROUGH RAILING ON DECK



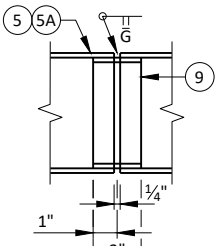
SECTION A-A



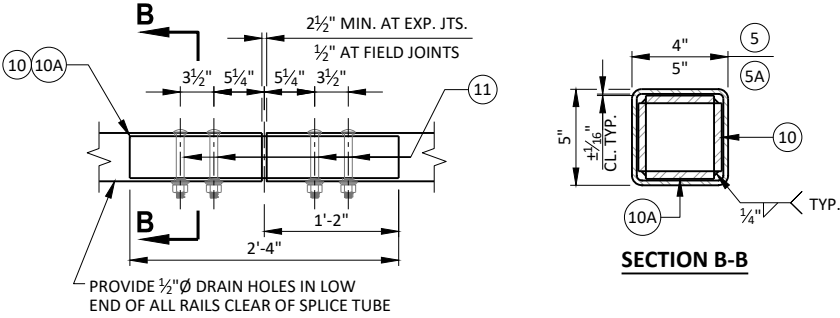
ANCHOR PLATE
AT RAIL TO DECK CONNECTION



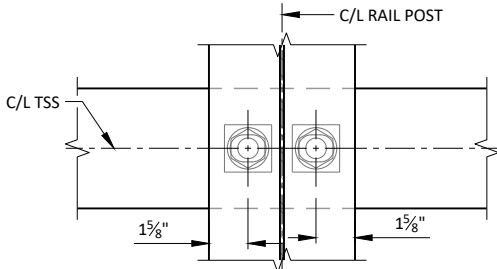
POST SHIM
DETAIL



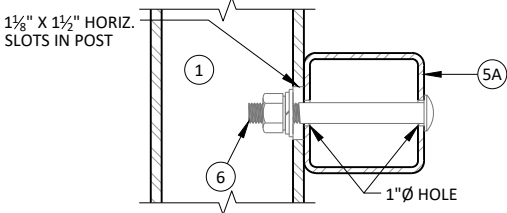
SHOP RAIL
SPLICE DETAIL
(LOCATION MUST BE
SHOWN ON SHOP DRAWINGS)



FIELD ERECTION JOINT DETAIL



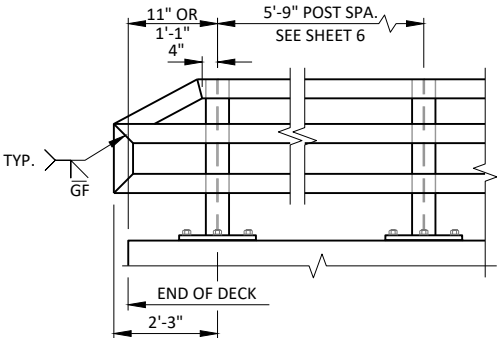
SECTION THROUGH POST WEB



SECTION THROUGH RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN.
CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STRUCTURE B-25-187			
DRAWN BY		PTB	PLANS CK'D. RBH
RAILING TUBULAR TYPE M		SHEET 7 OF 7	

EARTHWORK-MAINLINE

STATION	AREA (SF)			INCREMENTAL VOL (CY)					CUMMULATIVE VOLUME (CY)					
	CUT	FILL	ROCK EXC	CUT NOTE 1	FILL NOTE 2	ROCK EXC	EXPANDED		CUT 1.00 NOTE 1	FILL	ROCK EXC	EXPANDED		MASS ORDINATE NOTE 5
							ROCK (1.1) NOTE 3	FILL (25%) NOTE 4				ROCK (1.1) NOTE 3	FILL (25%) NOTE 4	
10+90	48	0	0	0	0	0	0	0	0	0	0	0	0	0
11+00	111	0	28	30	0	6	7	-9	30	0	6	7	-9	39
11+50	112	0	0	205	0	14	15	-19	235	0	20	22	-28	263
12+00	78	0	0	175	0	0	0	0	410	0	20	22	-28	438
12+32	78	0	0	91	0	0	0	0	501	0	20	22	-28	529
12+32	0	0	0	0	0	0	0	0	501	0	20	22	-28	529
12+68	0	0	0	0	0	0	0	0	501	0	20	22	-28	529
12+68	33	22	0	0	0	0	0	0	501	0	20	22	-28	529
13+00	33	22	0	41	26	0	0	33	542	26	20	22	5	537
13+50	12	20	0	43	39	0	0	49	585	65	20	22	54	531
14+00	21	2	0	32	20	0	0	25	617	85	20	22	79	538
14+50	65	13	0	80	14	0	0	18	697	99	20	22	96	601
15+00	48	0	0	104	11	0	0	14	801	110	20	22	110	691
COLUMN SUBTOTALS =				801	110	20	22	110						

EARTHWORK- 'A'-LINE

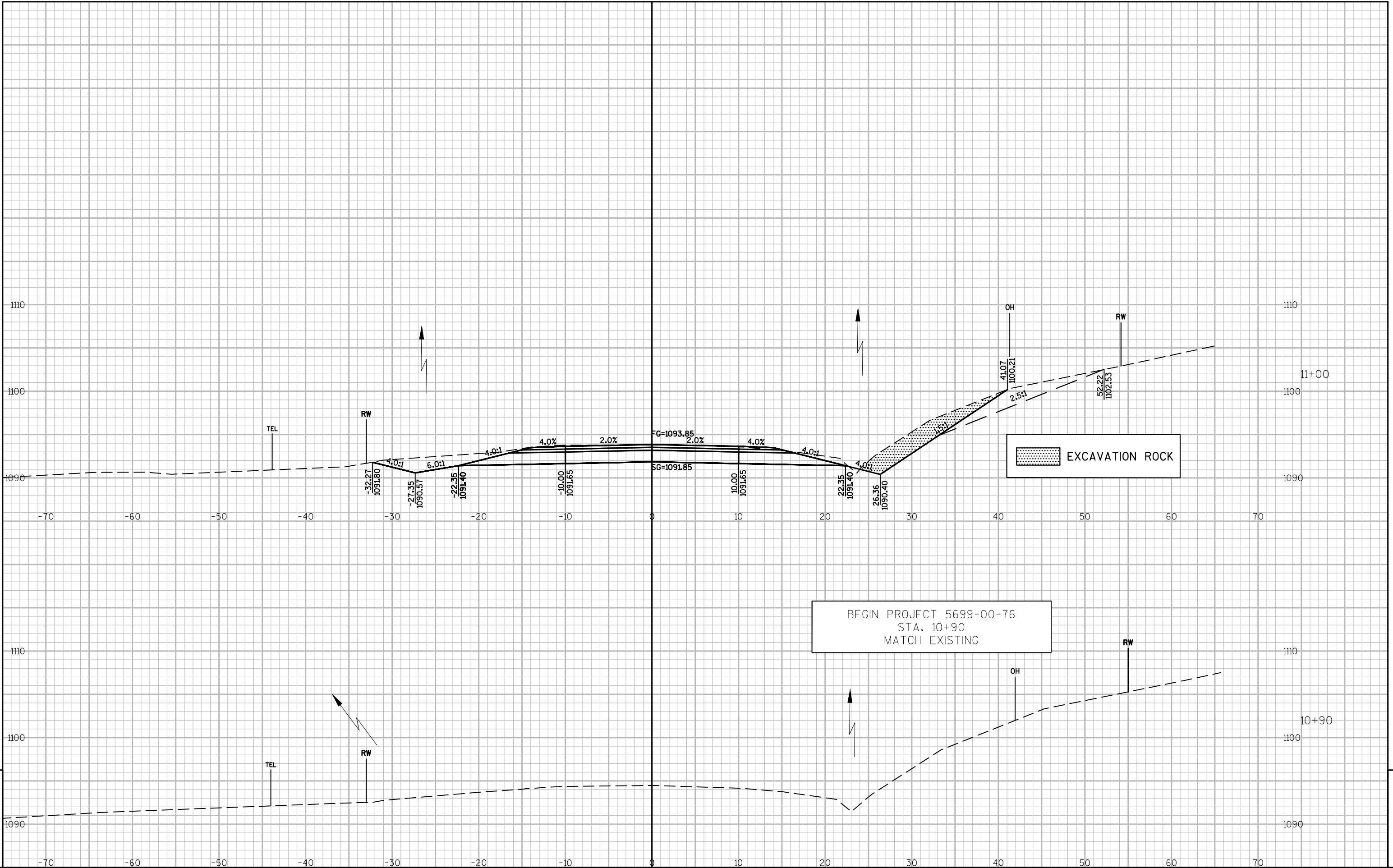
STATION	AREA (SF)			INCREMENTAL VOL (CY)					CUMMULATIVE VOLUME (CY)					
	CUT	FILL	ROCK EXC	CUT NOTE 1	FILL NOTE 2	ROCK EXC	EXPANDED		CUT 1.00 NOTE 1	FILL	ROCK EXC	EXPANDED		MASS ORDINATE NOTE 5
							ROCK (1.1) NOTE 3	FILL (25%) NOTE 4				ROCK (1.1) NOTE 3	FILL (25%) NOTE 4	
50'A'+00	8	0	0	0	0	0	0	0	0	0	0	0	0	0
50'A'+25	4	47	0	6	22	0	0	28	6	22	0	0	28	-22
50'A'+50	0	126	0	2	80	0	0	100	8	102	0	0	128	-120
50'A'+76	37	0	0	34	119	0	0	149	42	221	0	0	277	-235
COLUMN SUBTOTALS =				42	221	0	0	277						

EARTHWORK- 'B'-LINE

STATION	AREA (SF)			INCREMENTAL VOL (CY)					CUMMULATIVE VOLUME (CY)					
	CUT	FILL	ROCK EXC	CUT NOTE 1	FILL NOTE 2	ROCK EXC	EXPANDED		CUT 1.00 NOTE 1	FILL	ROCK EXC	EXPANDED		MASS ORDINATE NOTE 5
							ROCK (1.1) NOTE 3	FILL (25%) NOTE 4				ROCK (1.1) NOTE 3	FILL (25%) NOTE 4	
70'B'+14	50	52	0	0	0	0	0	0	0	0	0	0	0	0
70'B'+50	50	52	0	67	69	0	0	86	67	69	0	0	86	-19
70'B'+75	69	23	0	55	48	0	0	60	122	117	0	0	146	-24
71'B'+00	8	0	0	35	10	0	0	13	157	127	0	0	159	-2
COLUMN SUBTOTALS =				157	127	0	0	159						

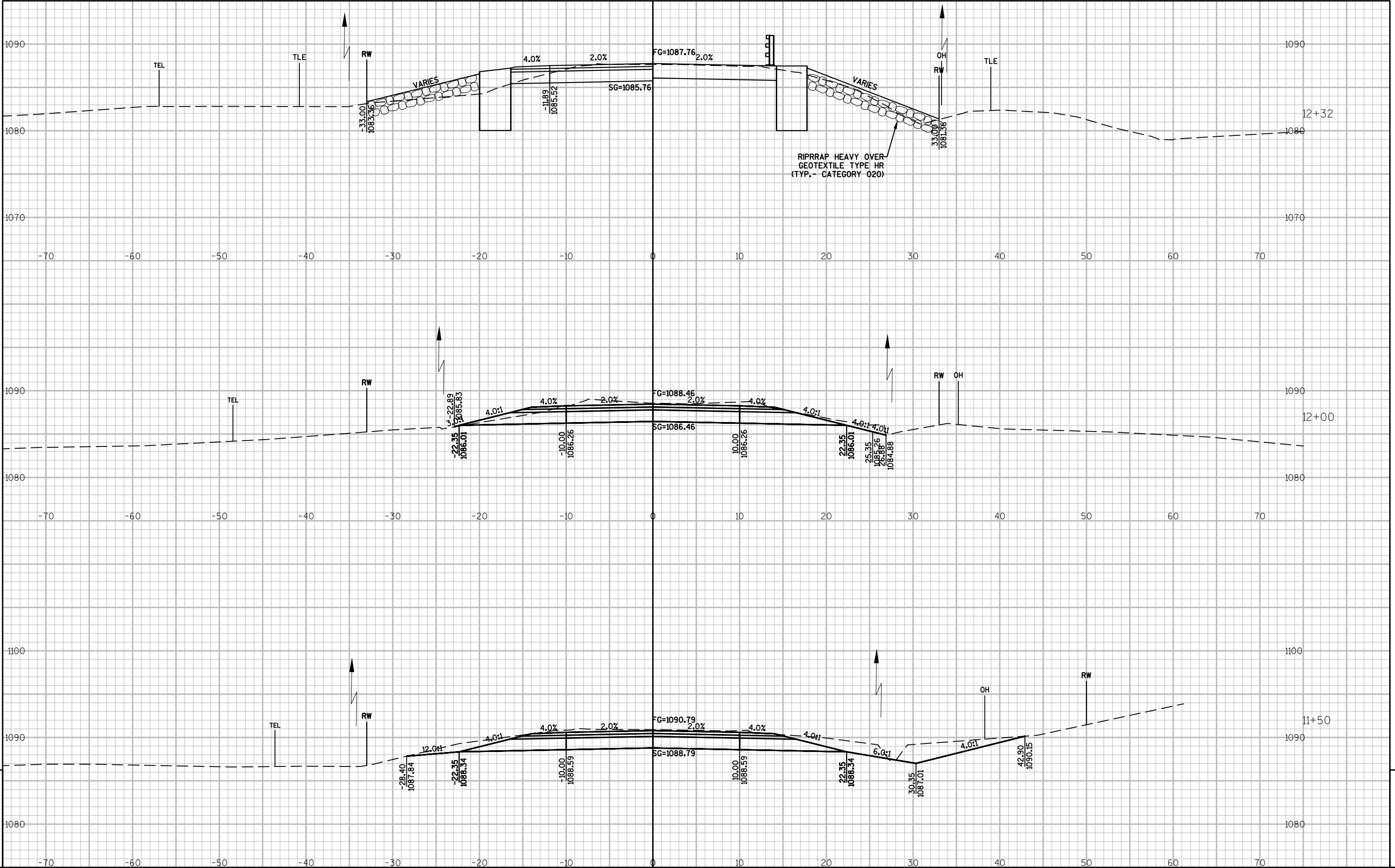
MAINLINE	801	110	20	22	110	801	110	20	22	110	691
'A'-LINE	42	221	0	0	277	843	331	20	22	387	456
'B'-LINE	157	127	0	0	159	1000	458	20	22	546	454

NOTES: 1 - CUT 2 - FILL 3 - EXPANDED ROCK FACTOR 4 - FILL (25%) 5 - MASS ORDINATE	CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME EXPANDED ROCK FACTOR = 1.1 FILL 25%: (UNEXPANDED FILL - (ROCK * ROCK FACTOR))*1.25 (CUT - FILL (25%))
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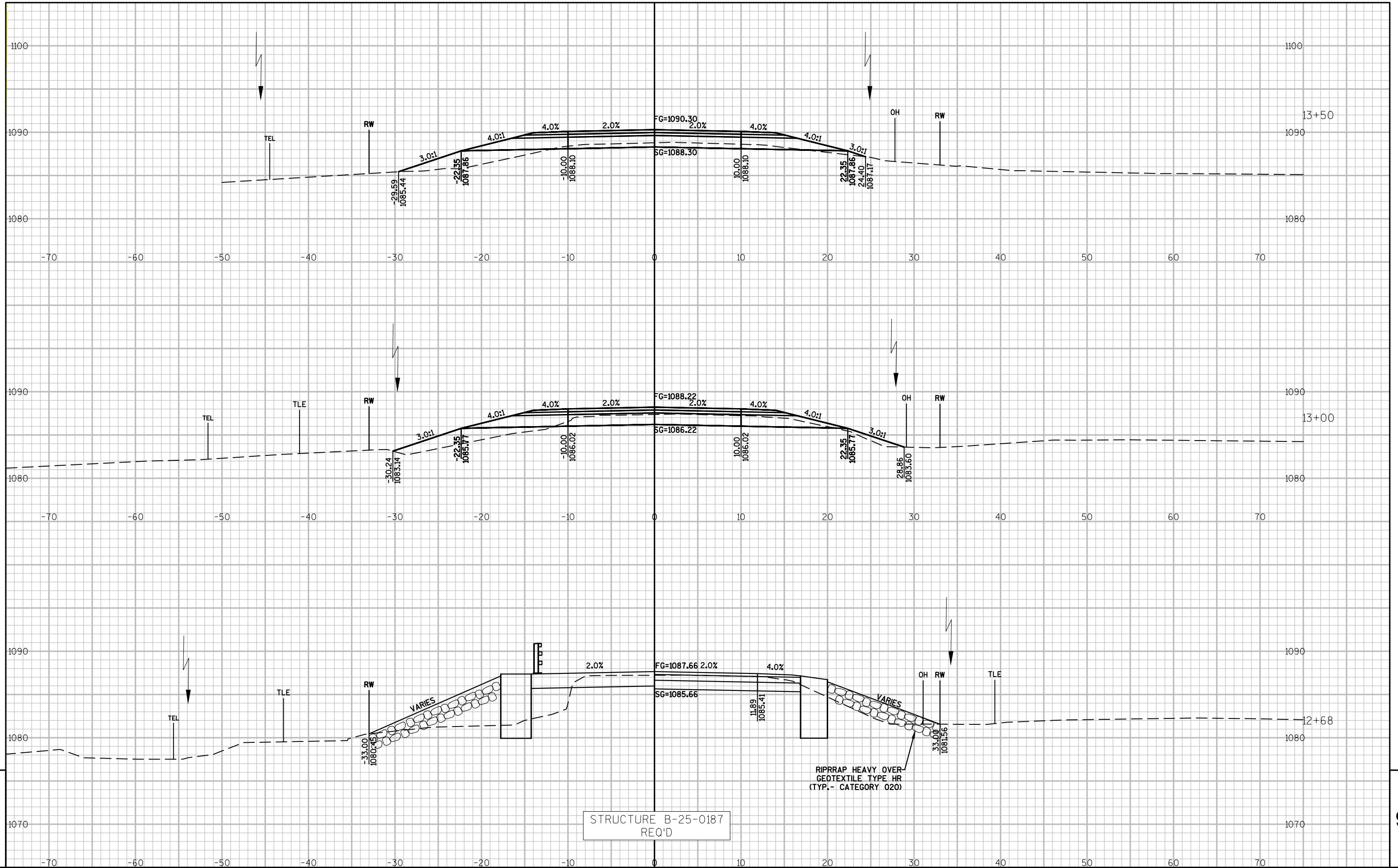
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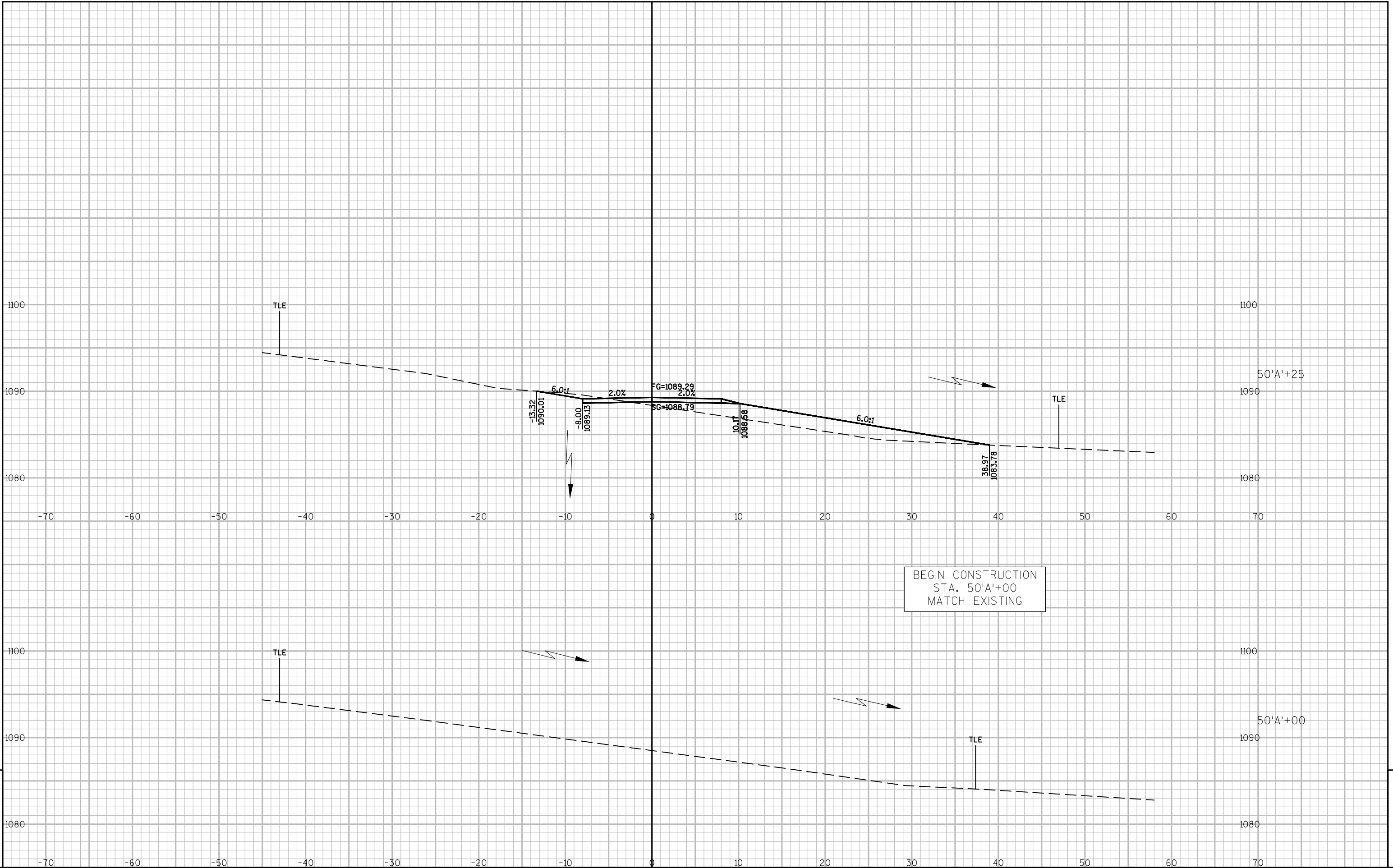
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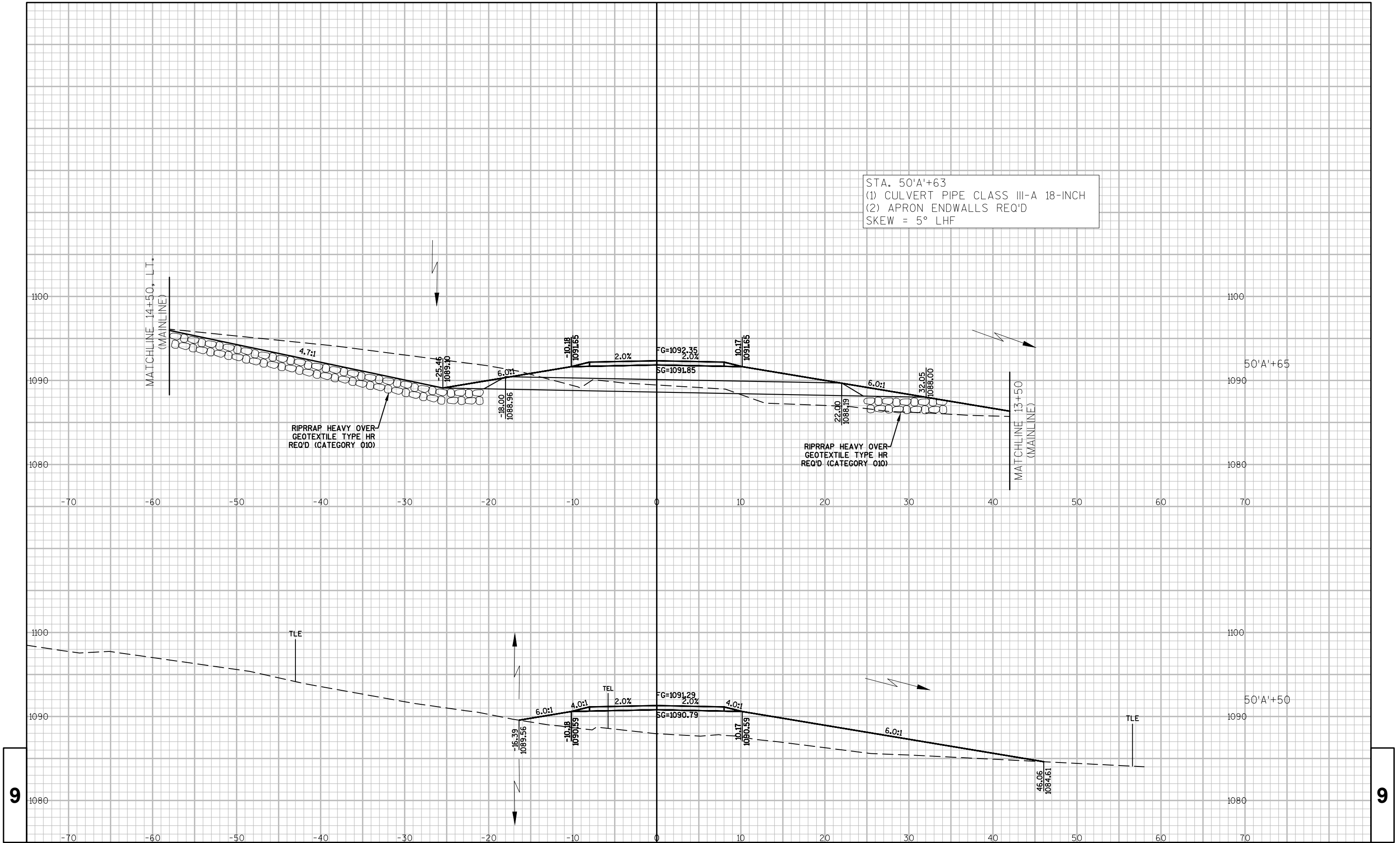
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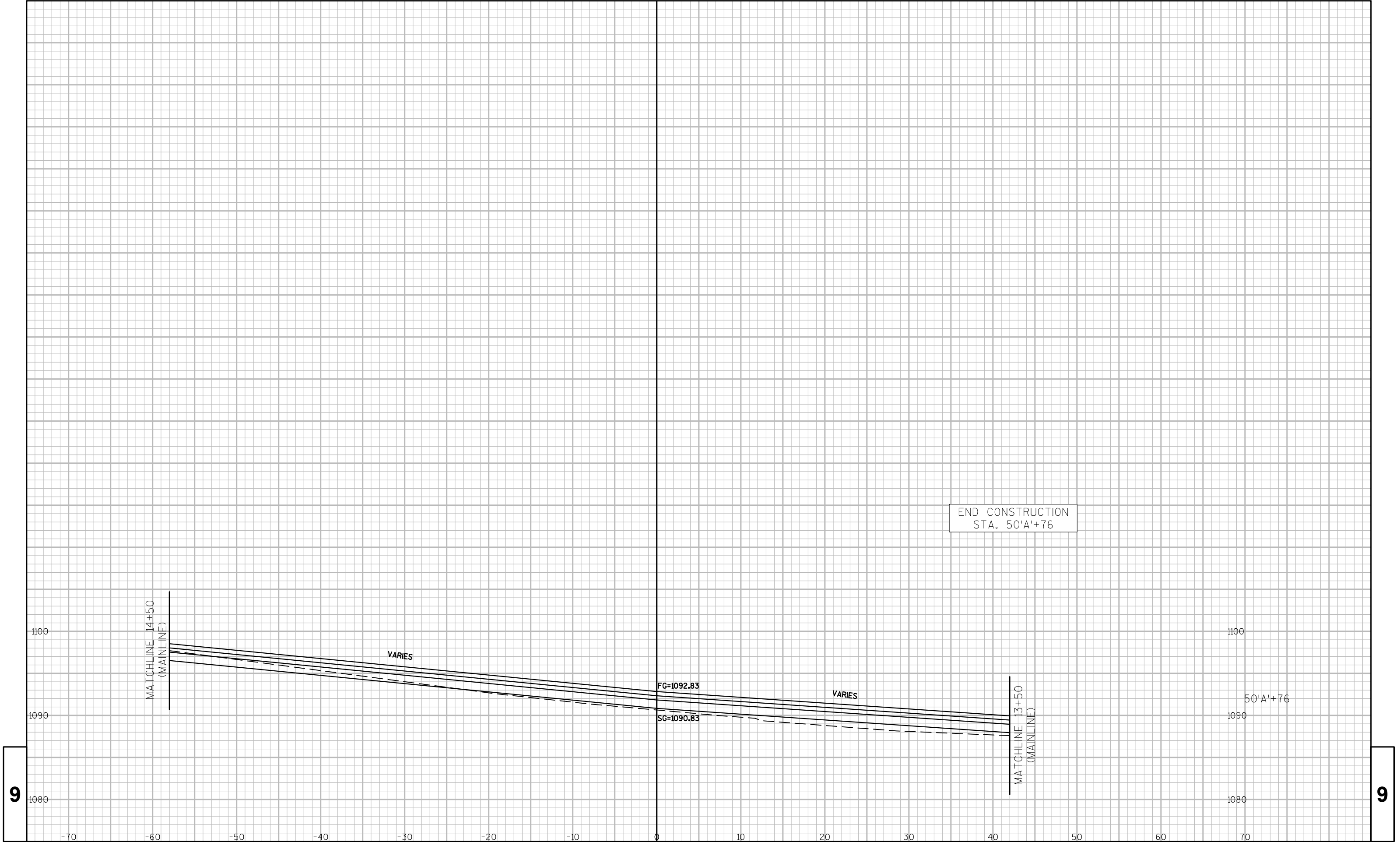
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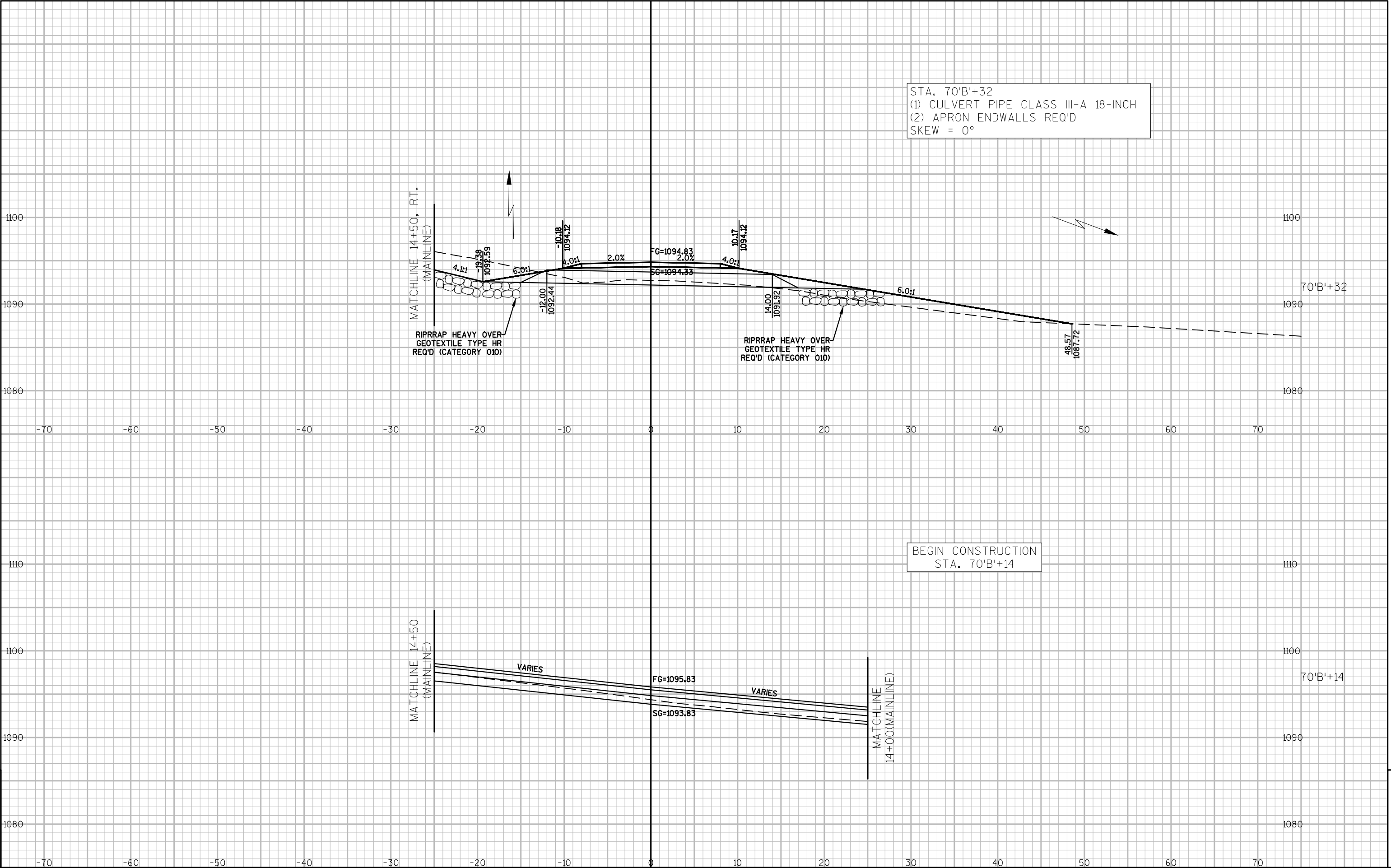
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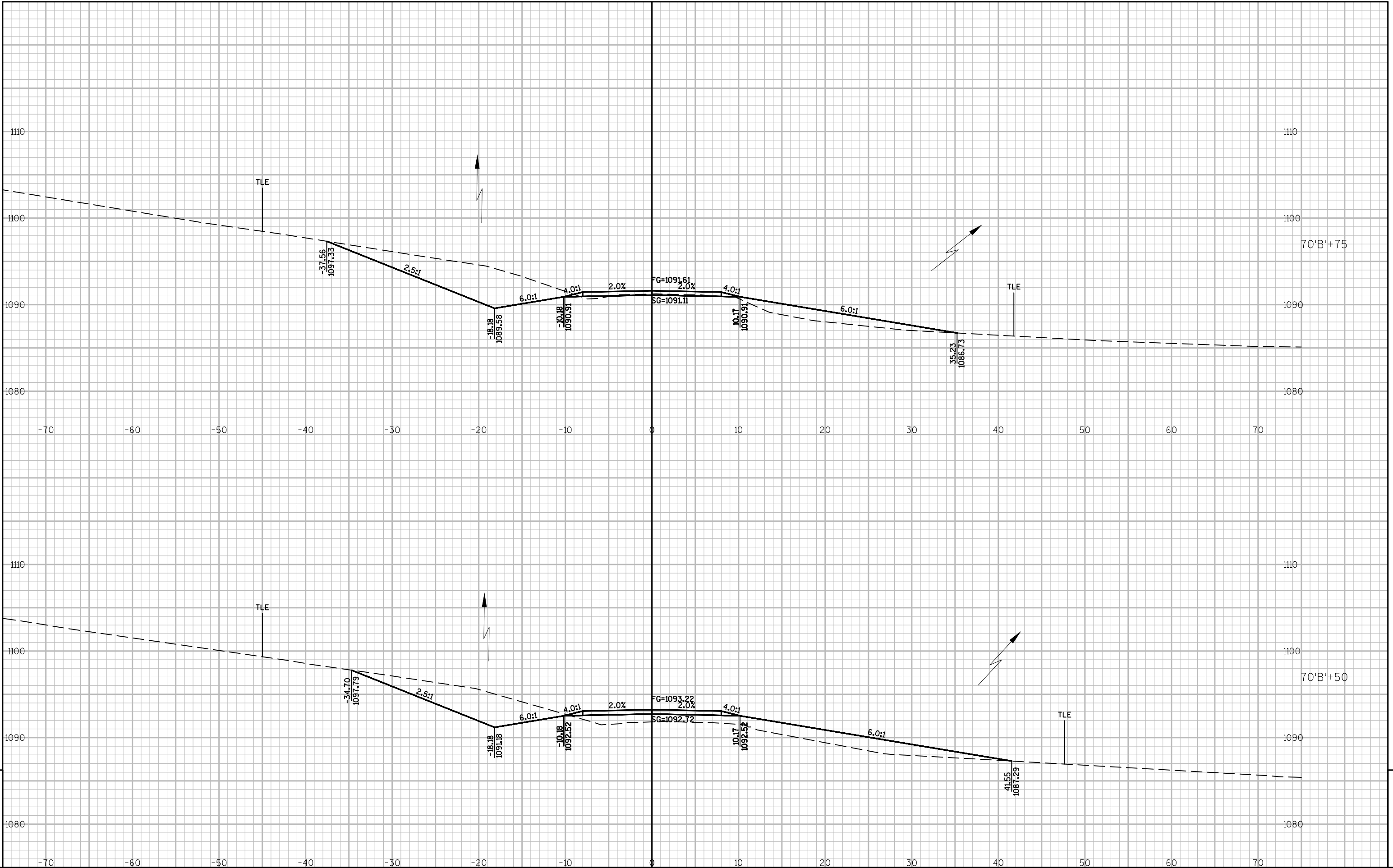




9

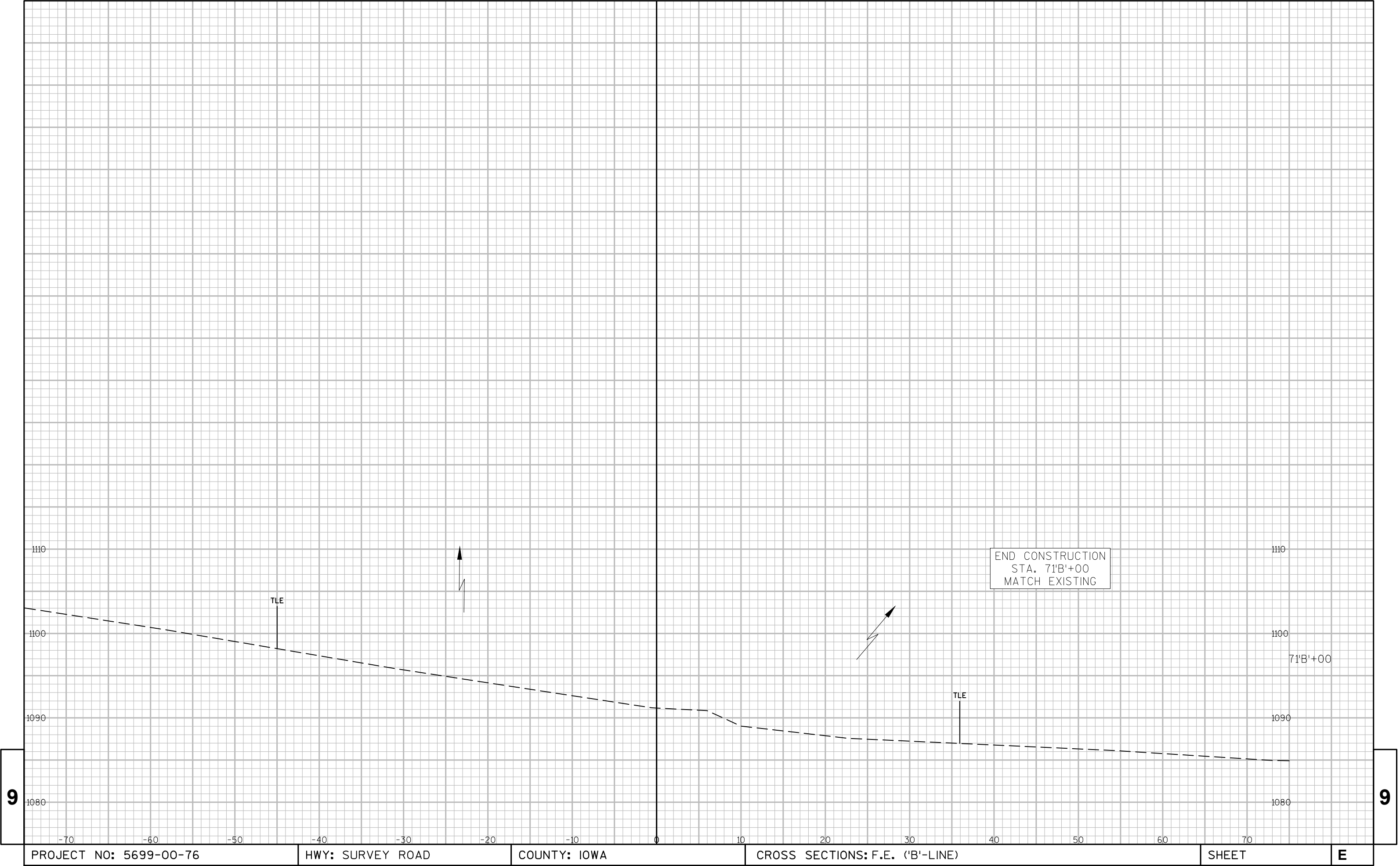
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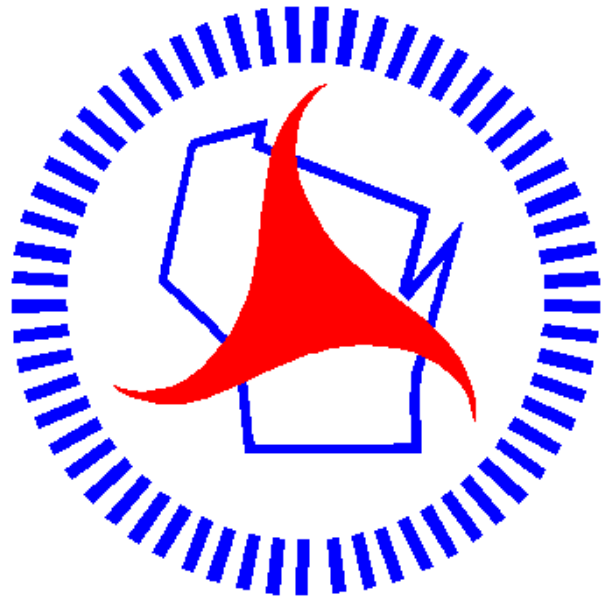




9

9





Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control Plan)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 66



DESIGN DESIGNATION

A.A.D.T. (2019)	= 140
A.A.D.T. (2039)	= 150
D.H.V. (2039)	= 14
D.D.	= 60/40
T.	= 8.8%
DESIGN SPEED	= 40 MPH
ESALS	= 22,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	---
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

STRUCTURE B-25-0179

BEGIN PROJECT

STA. 11+90

Y = 140,253.33
X = 393,133.91

STATE PROJECT NUMBER
5921-00-74

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

USH 151 - STH 191

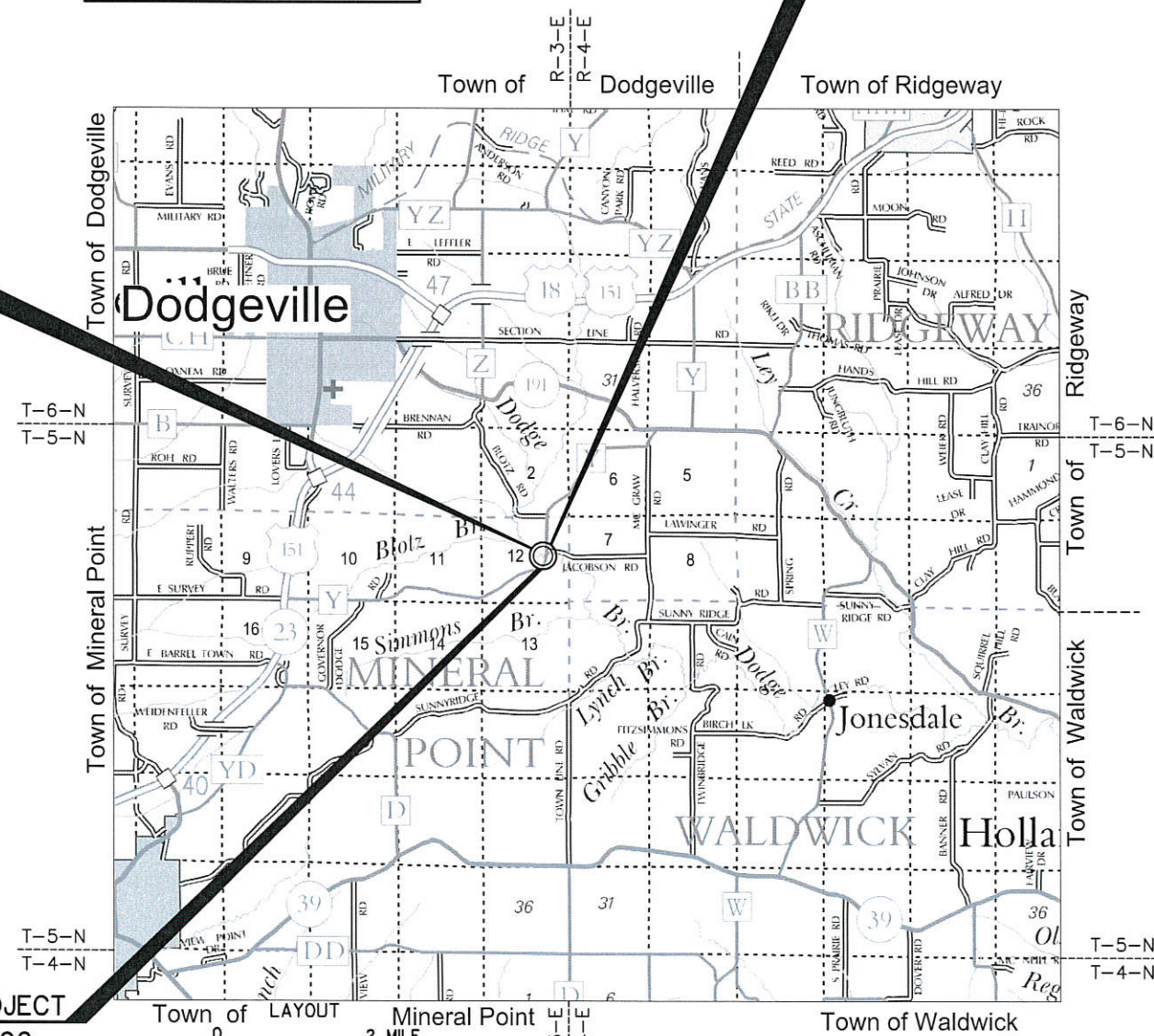
(DODGE BRANCH BRIDGE B-25-179)

CTH Y

IOWA COUNTY

END PROJECT

STA. 14+80



TOTAL NET LENGTH OF CENTERLINE = 0.055 MILES

"COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), IOWA COUNTY."

"ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88)."

STATE PROJECT

5921-00-74

FEDERAL PROJECT

PROJECT

CONTRACT

ACCEPTED FOR

COUNTY of IOWA

4/22/2019
(Date) (Signature) Highway Commissioner

ORIGINAL PLANS PREPARED BY

JEWELL
associates engineers, inc.
Engineers - Architects - Surveyors**WISCONSIN**
ELLERY A. SCHAFFER
E-41742-6
SPRING GREEN, WI
PROFESSIONAL ENGINEER
4/16/2019
(Date) (Signature)STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor JEWELL ASSOCIATES ENGINEERS, INC.

Designer JEWELL ASSOCIATES ENGINEERS, INC.

APPROVED FOR THE DEPARTMENT

4/22/2019

(Date)

Mark Westendorf
(Signature)

E

LIST OF STANDARD ABBREVIATIONS

ABUT	Abutment	INV	Invert	SALV	Salvaged
AC	Acre	IP	Iron Pipe or Pin	SAN S	Sanitary Sewer
AGG	Aggregate	IRS	Iron Rod Set	SEC	Section
AH	Ahead	JT	Joint	SHLDR	Shoulder
<	Angle	JCT	Junction	SHR	Shrinkage
ASPH	Asphaltic	LHF	Left-Hand Forward	SW	Sidewalk
AVG	Average	L	Length of Curve	S	South
ADT	Average Daily Traffic	LIN FT or LF	Linear Foot	SQ	Square
BAD	Base Aggregate Dense	LC	Long Chord of Curve	SF or SQ FT	Square Feet
BK	Back	MH	Manhole	SY or SQ YD	Square Yard
BF	Back Face	MB	Mailbox	STD	Standard
BM	Bench Mark	ML or M/L	Match Line	SDD	Standard Detail Drawings
BR	Bridge	N	North	STH	State Trunk Highways
C or C/L	Center Line	Y	North Grid Coordinate	STA	Station
CC	Center to Center	OD	Outside Diameter	SS	Storm Sewer
CTH	County Trunk Highway	PLE	Permanent Limited Easement	SG	Subgrade
CR	Creek			SE	Superelevation
CR	Crushed	PT	Point	SL or S/L	Survey Line
CY or CU YD	Cubic Yard	PC	Point of Curvature	SV	Septic Vent
CP	Culvert Pipe	PI	Point of Intersection	T	Tangent
C & G	Curb and Gutter	PRC	Point of Reverse Curvature	TEL	Telephone
D	Degree of Curve	PT	Point of Tangency	TEMP	Temporary
DHV	Design Hour Volume	POC	Point On Curve	TI	Temporary Interest
DIA	Diameter	POT	Point on Tangent	TLE	Temporary Limited Easement
E	East	PVC	Polyvinyl Chloride		
X	East Grid Coordinate	PCC	Portland Cement Concrete	t	Ton
ELEC	Electric (al)	LB	Pound	T or TN	Town
EL or ELEV	Elevation	PSI	Pounds Per Square Inch	TRANS	Transition
ESALS	Equivalent Single Axle Loads	PE	Private Entrance	TL or T/L	Transit Line
		R	Radius	T	Trucks (percent of)
EBS	Excavation Below Subgrade	RR	Railroad	TYP	Typical
FF	Face to Face	R	Range	UNCL	Unclassified
FE	Field Entrance	RL or R/L	Reference Line	UG	Underground Cable
F	Fill	RP	Reference Point	USH	United States Highway
FG	Finished Grade	RCCP	Reinforced Concrete Culvert Pipe	VAR	Variable
FL or F/L	Flow Line			V	Velocity or Design Speed
FT	Foot	REQ'D	Required	VERT	Vertical
FTG	Footing	RES	Residence or Residential	VC	Vertical Curve
GN	Grid North	RW	Retaining Wall	VOL	Volume
HT	Height	RT	Right	WM	Water Main
CWT	Hundredweight	RHF	Right-Hand Forward	WV	Water Valve
HYD	Hydrant	R/W	Right-of-Way	W	West
INL	Inlet	R	River	WB	Westbound
ID	Inside Diameter	RD	Road	YD	Yard
		RDWY	Roadway		

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER.

DISTURBED AREAS SHOWN WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B), SEEDED (USE SEED MIX NO. 20), AND MULCHED AS DIRECTED BY THE ENGINEER. ALL POST CONSTRUCTION WET AREAS SHALL BE SEEDED WITH SEEDING MIXTURE NO. 60.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE, BREAKER RUN OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE AND TEMPORARY DITCH CHECKS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE SHALL BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATION OF ALL PERMANENT SIGNING SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

WETLANDS ARE PRESENT IN THE PROJECT LIMITS. THE CONTRACTOR SHALL NOT OPERATE EQUIPMENT OR STOCKPILE MATERIALS BEYOND THE EXISTING TOE OF SLOPE FROM STA. 13+02 – STA. 13+07, RT., STA. 13+03 – STA. 13+07, LT., STA. 13+39 – STA. 13+41, RT., STA. 13+47 – STA. 13+54, LT.

ASPHALTIC SURFACE QUANTITIES WERE CALCULATED USING 115 LB/SY/IN.

4-INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1 ¾-INCH UPPER LAYER AND A 2 ¼-INCH LOWER LAYER.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER.

CONTACTS

DESIGN CONSULTANT:

JEWELL ASSOCIATES ENGINEERS, INC.
560 SUNRISE DRIVE
SPRING GREEN, WI 53588
ATTN: ELLERY SCHAFFER, P.E.
PHONE: (608) 588-7484
CELL: (608) 341-8194
EMAIL: ellery.schaffer@jewellassoc.com

IOWA COUNTY HIGHWAY DEPARTMENT:

1215 NORTH BEQUETTE STREET
DODGEVILLE, WI 53533
ATTN: CRAIG HARDY, COMMISSIONER
PH: (608) 935-3381
CELL: (608) 574-2935
EMAIL: craig.hardy@iowacounty.org

DNR LIAISON:

STATE OF WISCONSIN
DNR SOUTH CENTRAL REGION HQ
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
ATTN: ANDY BARTA
PHONE: (608) 275-3308
CELL: (608) 235-2955
EMAIL: andrew.barta@wisconsin.gov

UTILITIES

ELECTRIC

ALLIANT ENERGY
4902 NORTH BILTMORE LANE
MADISON, WI 53713
ATTN: MICHAEL BROLIN
OFFICE: (608) 458-4871
EMAIL: michaelbrolin@alliantenergy.com

TELEPHONE

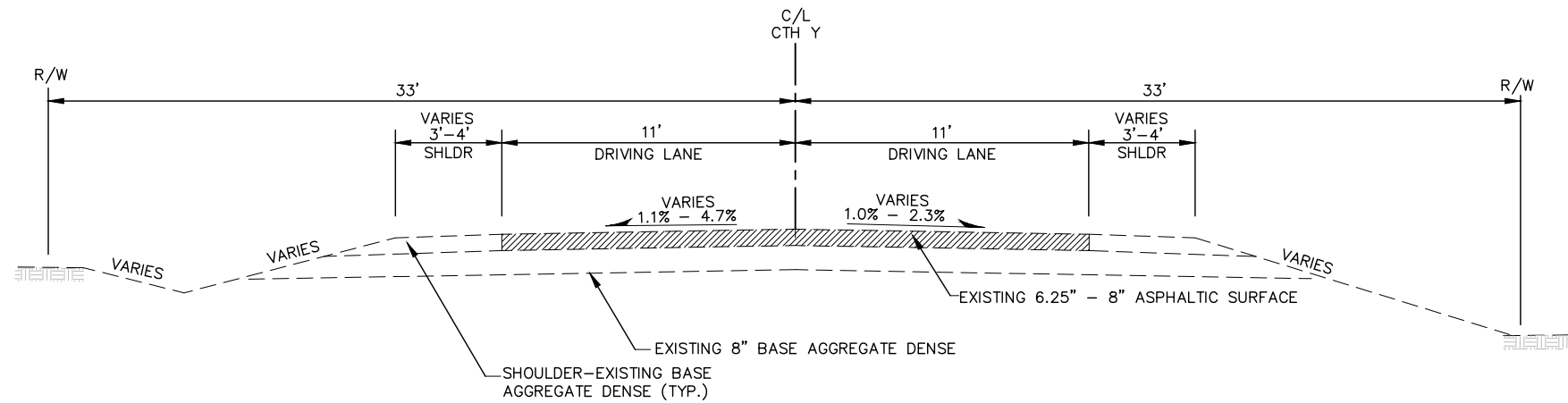
FRONTIER COMMUNICATIONS
2222 WEST WISCONSIN STREET
PORTAGE, WI 53901
ATTN: JERRY MOORE
PH: (608) 742-9507
CELL: (608) 346-0353
EMAIL: jerald.r.moore@ftr.com



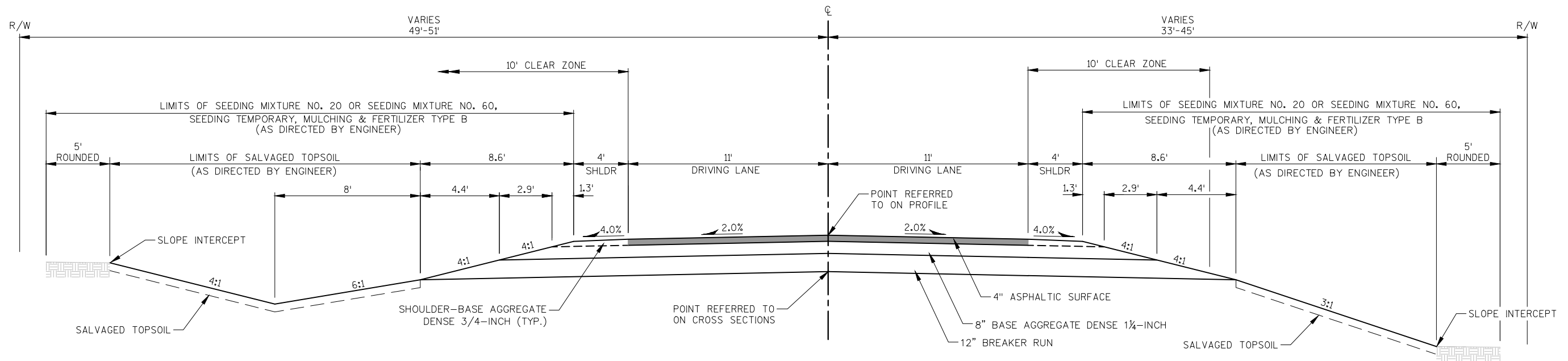
* DENOTES UTILITY IS NOT A MEMBER OF DIGGERS HOTLINE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA= 0.76 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.54 ACRES



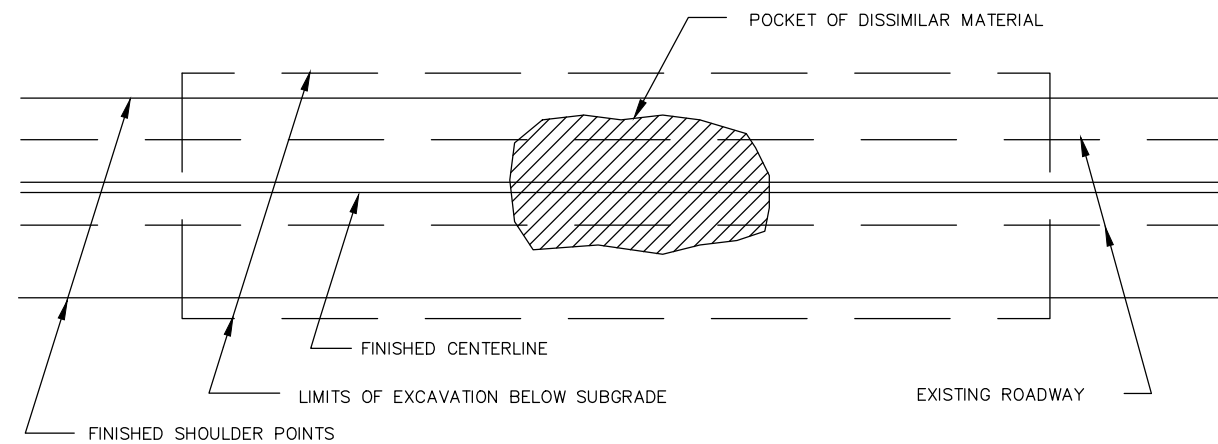
TYPICAL EXISTING SECTION



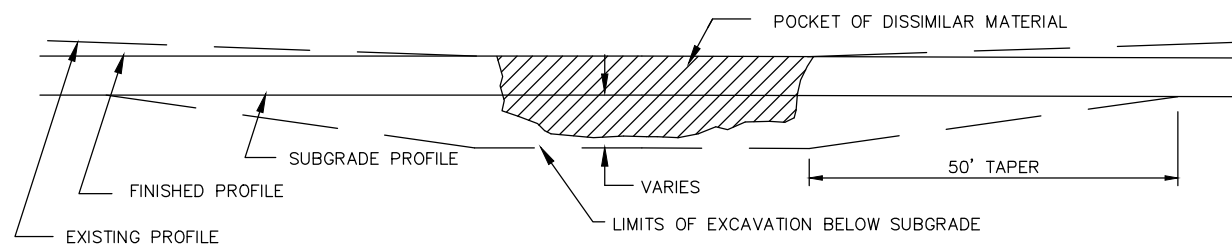
TYPICAL FINISHED SECTION

CUT

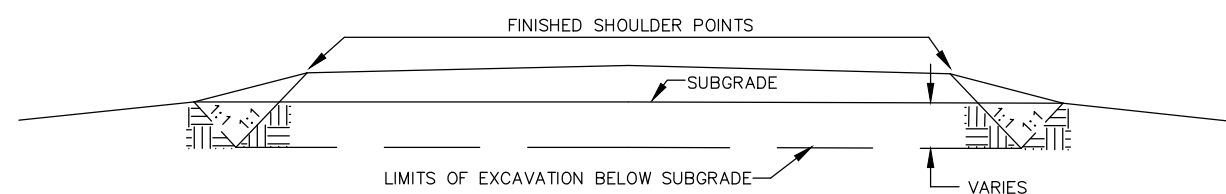
FILL



PLAN VIEW



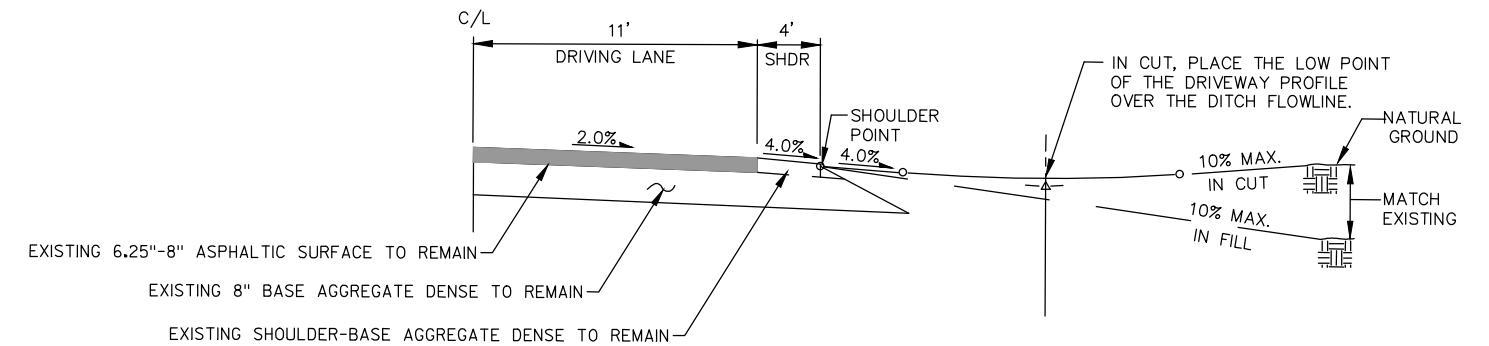
PROFILE VIEW



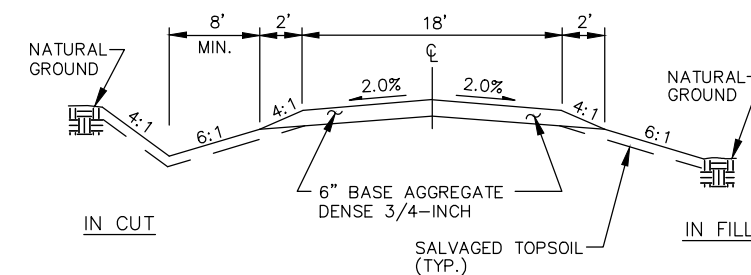
CROSS SECTION VIEW

1. EXACT LOCATION OF E.B.S. (EXCAVATION BELOW SUBGRADE) SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. E.B.S. AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
3. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL E.B.S. IS COMPLETED. LATERAL LIMITS OF EXCAVATION SHALL BE THE SUBGRADE SHOULDER POINTS.

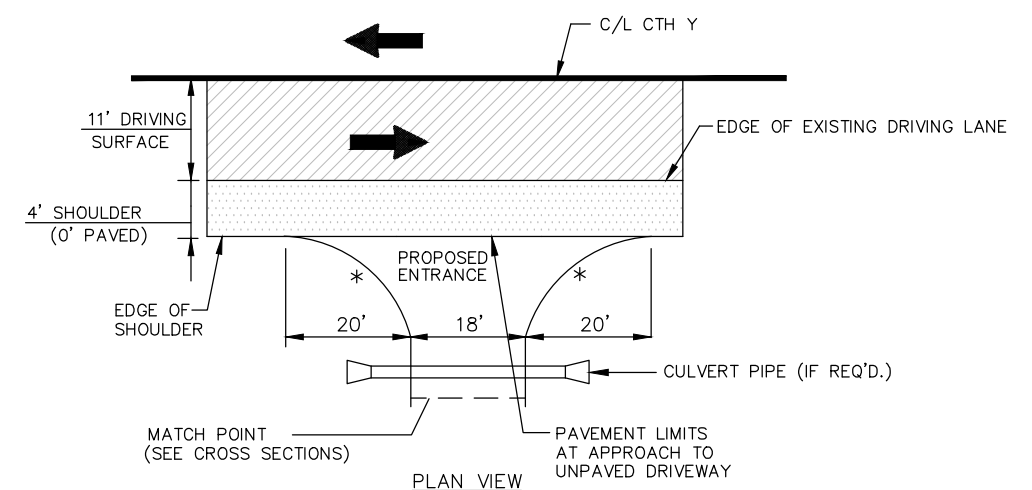
EXCAVATION BELOW SUBGRADE (E.B.S.)



TYPICAL F.E. PROFILE



TYPICAL CROSS-SECTION FOR F.E.

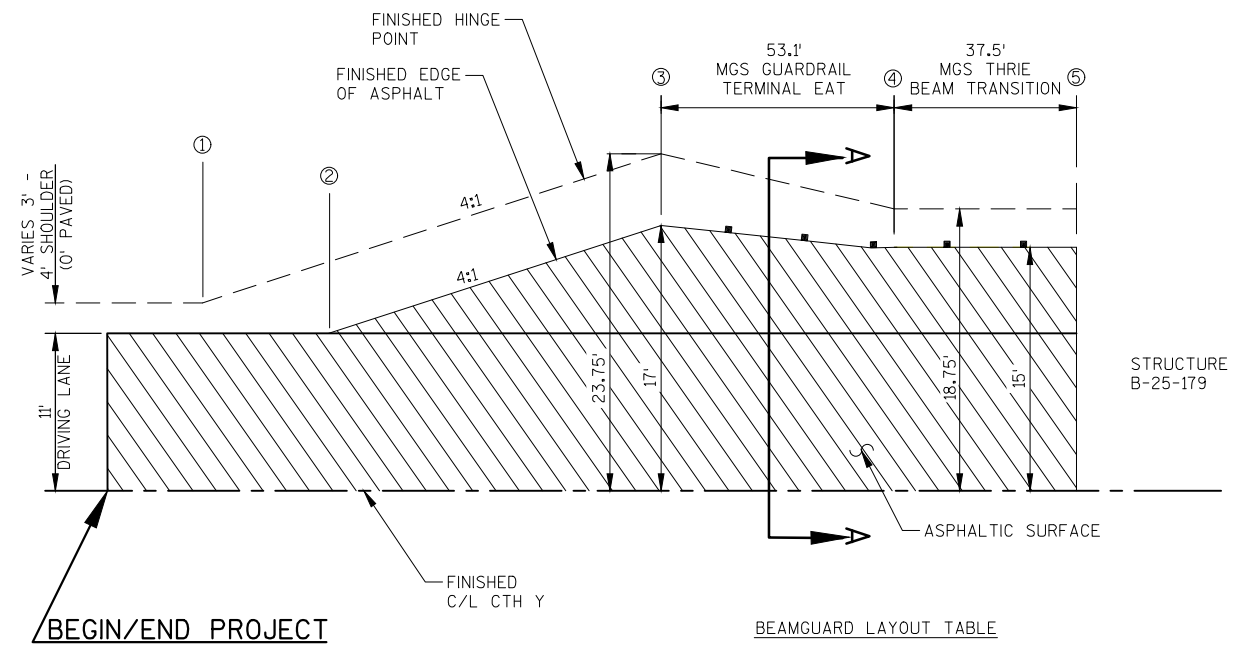


PLAN VIEW

APPROACH AT F.E.

TYPICAL FIELD ENTERANCE (F.E.) DETAILS

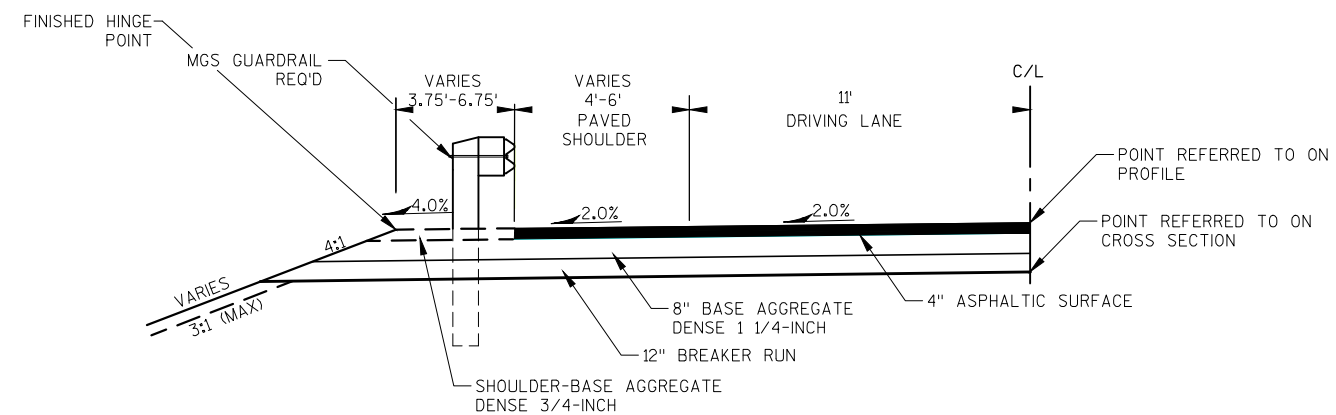
LIMITS OF EXISTING ASPHALTIC SURFACE
* RADIUS = 20'



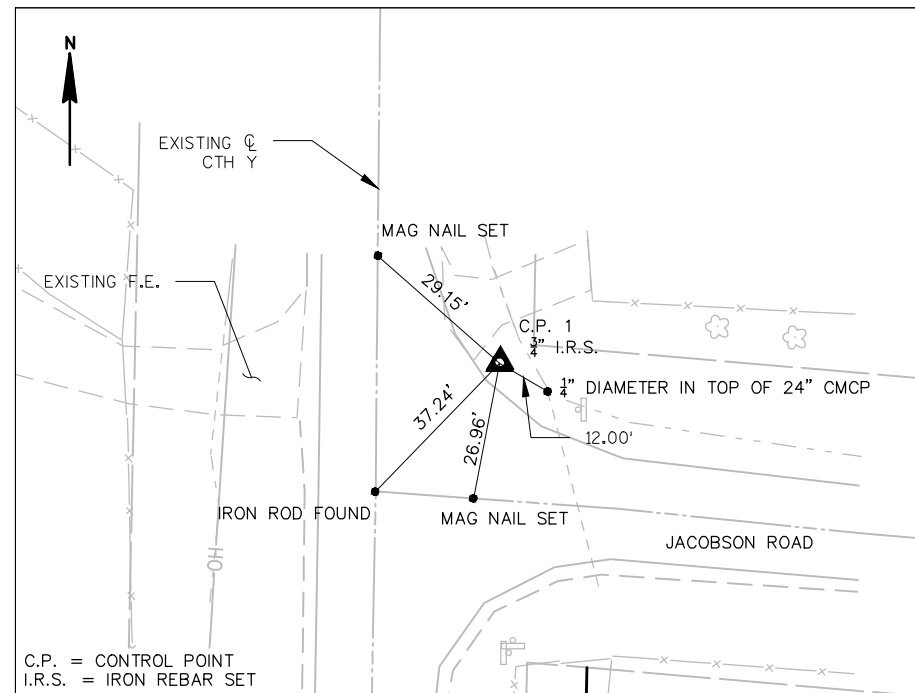
BEAMGUARD LAYOUT TABLE

QUADRANT	LOCATION	STATION				
		①	②	③	④	⑤
SOUTHWEST	MAINLINE, LT.	11+76	11+86	12+10	12+63	13+01
SOUTHEAST	MAINLINE, RT.	11+76	11+86	12+10	12+63	13+01
NORTHWEST	MAINLINE, LT.	14+74	14+65	14+39	13+86	13+48
NORTHEAST	MAINLINE, RT.	14+74	14+65	14+39	13+86	13+48

BEAMGUARD LAYOUT DETAIL



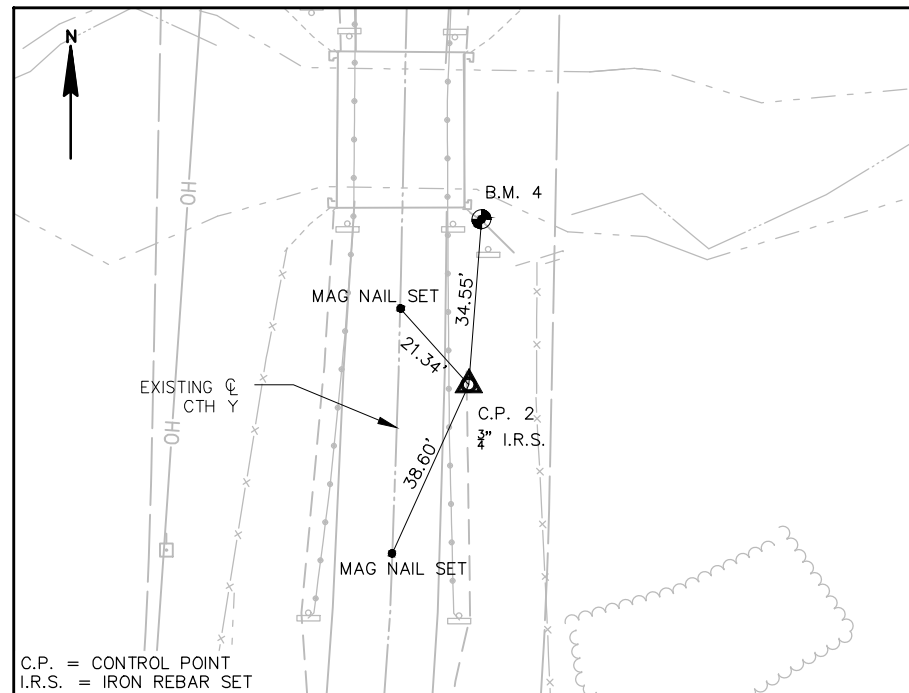
SECTION A-A

**TIES TO C.P.#1**

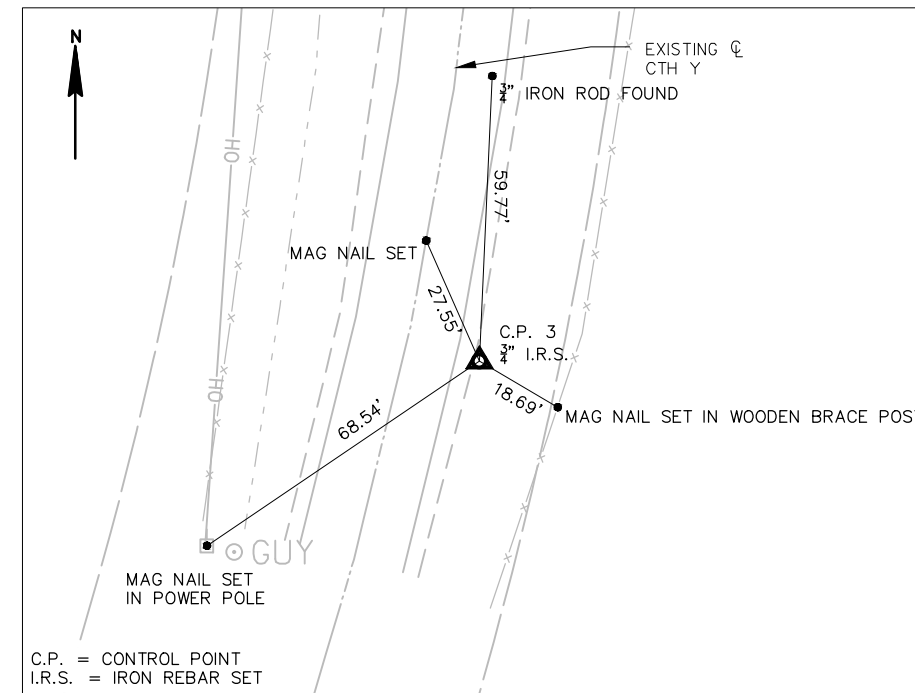
STA. 16+02.26; 25.62' RT.
Y = 140,665.17
X = 393,170.54

△ CONTROL POINTS

No.	STATION	DESCRIPTION	Y	X
1	16+02.26	3/4" REBAR SET 25.62' RT.	140,665.17	393,170.54
2	12+72.23	3/4" REBAR SET 16.73' RT.	140,335.08	393,153.47
3	10+70.37	3/4" REBAR SET 16.27' RT.	140,131.59	393,132.99

**TIES TO C.P.#2**

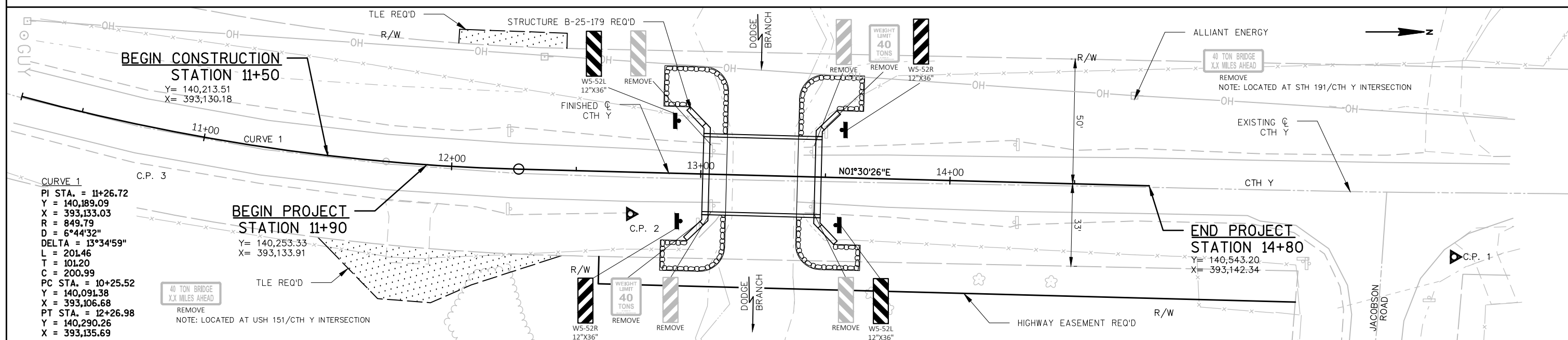
STA. 12+72.23; 16.73' RT.
Y = 140,335.08
X = 393,153.47

**TIES TO C.P.#3**

STA. 10+70.37; 16.27' RT.
Y = 140,131.59
X = 393,132.99

CTH Y STATION LAYOUT

STATION	Y	X	COMMENTS
11+50	140,213.51	393,130.18	BEGIN CONSTRUCTION
11+90	140,253.33	393,133.91	BEGIN PROJECT
12+00	140,263.31	393,134.55	-
12+50	140,313.28	393,136.29	-
13+00	140,363.26	393,137.61	-
13+00.82	140,364.08	393,137.63	END OF DECK
13+48.32	140,411.56	393,138.88	END OF DECK
13+50	140,413.24	393,138.92	-
14+00	140,463.23	393,140.24	-
14+50	140,513.21	393,141.55	-
14+80	140,543.20	393,142.34	END PROJECT



PROJECT NO:5921-00-74

HWY: CTH Y

COUNTY: IOWA

ALIGNMENT & TIES & PERMANENT SIGNING

SHEET

E

Estimate Of Quantities By Plan Sets

5921-00-74					
Line	Item	Item Description	Unit	Total	Qty
0004	201.0120	Clearing	ID	26.000	26.000
0008	201.0220	Grubbing	ID	26.000	26.000
0014	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 02. 13+25	LS	1.000	1.000
0016	204.0180	Removing Delineators and Markers	EACH	4.000	4.000
0018	205.0100	Excavation Common	CY	630.000	630.000
0022	206.1000	Excavation for Structures Bridges (structure) 02. B-25-179	LS	1.000	1.000
0026	210.1500	Backfill Structure Type A	TON	540.000	540.000
0030	213.0100	Finishing Roadway (project) 02. 5921-00-74	EACH	1.000	1.000
0032	305.0110	Base Aggregate Dense 3/4-Inch	TON	115.000	115.000
0034	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	610.000	610.000
0036	311.0110	Breaker Run	TON	970.000	970.000
0038	455.0605	Tack Coat	GAL	45.000	45.000
0040	465.0105	Asphaltic Surface	TON	200.000	200.000
0042	502.0100	Concrete Masonry Bridges	CY	214.000	214.000
0044	502.3200	Protective Surface Treatment	SY	200.000	200.000
0046	505.0400	Bar Steel Reinforcement HS Structures	LB	5,180.000	5,180.000
0048	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	24,530.000	24,530.000
0050	513.4061	Railing Tubular Type M	LF	100.000	100.000
0052	516.0500	Rubberized Membrane Waterproofing	SY	13.000	13.000
0058	550.0500	Pile Points	EACH	14.000	14.000
0060	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	330.000	330.000
0062	606.0300	Riprap Heavy	CY	230.000	230.000
0064	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0066	614.0920	Salvaged Rail	LF	344.000	344.000
0068	614.2500	MGS Thrie Beam Transition	LF	160.000	160.000
0070	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0074	618.0100	Maintenance And Repair of Haul Roads (project) 02. 5921-00-74	EACH	1.000	1.000
0076	619.1000	Mobilization	EACH	0.550	0.550
0078	624.0100	Water	MGAL	26.000	26.000
0080	625.0500	Salvaged Topsoil	SY	650.000	650.000
0082	627.0200	Mulching	SY	1,350.000	1,350.000
0084	628.1504	Silt Fence	LF	770.000	770.000
0086	628.1520	Silt Fence Maintenance	LF	1,540.000	1,540.000
0088	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0090	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0094	628.7504	Temporary Ditch Checks	LF	24.000	24.000
0098	629.0210	Fertilizer Type B	CWT	1.000	1.000

Estimate Of Quantities By Plan Sets

5921-00-74

Line	Item	Item Description	Unit	Total	Qty
0100	630.0120	Seeding Mixture No. 20	LB	40.000	40.000
0102	630.0160	Seeding Mixture No. 60	LB	0.500	0.500
0104	630.0200	Seeding Temporary	LB	20.000	20.000
0106	633.5100	Markers Row	EACH	9.000	9.000
0108	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0110	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0112	638.2602	Removing Signs Type II	EACH	8.000	8.000
0114	638.3000	Removing Small Sign Supports	EACH	8.000	8.000
0116	642.5001	Field Office Type B	EACH	0.500	0.500
0118	643.0420	Traffic Control Barricades Type III	DAY	1,070.000	1,070.000
0120	643.0705	Traffic Control Warning Lights Type A	DAY	1,660.000	1,660.000
0122	643.0900	Traffic Control Signs	DAY	890.000	890.000
0124	643.5000	Traffic Control	EACH	1.000	1.000
0126	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0128	645.0120	Geotextile Type HR	SY	380.000	380.000
0130	646.1020	Marking Line Epoxy 4-Inch	LF	580.000	580.000
0132	650.4500	Construction Staking Subgrade	LF	243.000	243.000
0134	650.5000	Construction Staking Base	LF	243.000	243.000
0136	650.6500	Construction Staking Structure Layout (structure) 02. B-25-179	LS	1.000	1.000
0142	650.9910	Construction Staking Supplemental Control (project) 02. 5921-00-74	LS	1.000	1.000
0144	650.9920	Construction Staking Slope Stakes	LF	243.000	243.000
0146	690.0150	Sawing Asphalt	LF	45.000	45.000
0148	715.0502	Incentive Strength Concrete Structures	DOL	1,284.000	1,284.000

3

ALL BID ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED															
CLEARING & GRUBBING				REMOVING DELINEATORS & MARKERS			EARTHWORK SUMMARY								
		201.0120 CLEARING (ID)	201.0220 GRUBBING (ID)	STATION	LOCATION	204.0180 (EACH)									
STATION	LOCATION			12+23	MAINLINE, LT.	1									
14+12	MAINLINE, RT.	17	17	12+23	MAINLINE, RT.	1									
14+41	MAINLINE, RT.	9	9	14+27	MAINLINE, LT.	1									
				14+27	MAINLINE, RT.	1									
TOTALS =		26	26	TOTALS =		4									
NOTES: 1.) AVAILABLE MATERIAL=CUT 2.) EXPANDED FILL FACTOR 1.25: EXPANDED FILL = (UNEXPANDED FILL)*1.25 3.) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE CATEGORY. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE CATEGORY.															
BASE AGGREGATE DENSE / BREAKER RUN					SALVAGED RAIL					BEAM GUARD					
		305.0110 BASE AGGREGATE DENSE 3/4-INCH (TON)		305.0120 BASE AGGREGATE DENSE 1 1/4-INCH (TON)		311.0110 BREAKER RUN (TON)									
STATION - STATION	LOCATION														
11+90 - 13+01	MAINLINE	38		293		447									
13+48 - 14+80	MAINLINE	39		317		523									
11+85	MAINLINE, RT. - F.E.	38		-		-									
TOTALS =		115		610		970									
ASPHALTIC SURFACE					FINISHING ITEMS					SILT FENCE					
		455.0605 TACK COAT (GAL)		465.0105 ASPHALTIC SURFACE (TON)		625.0500 SALVAGED TOPSOIL (SY)		627.0200 MULCHING (SY)	629.0210 FERTILIZER TYPE B (CWT)	630.0120 SEEDING MIXTURE NO. 20 (LB)	630.0160 SEEDING MIXTURE NO. 60 (LB)	630.0200 SEEDING TEMPORARY (LB)			
STATION - STATION	LOCATION														
11+90 - 13+01	MAINLINE	22		95		520	1,115	0.7	32	*0.2	16				
13+48 - 14+80	MAINLINE	23		105		130	235	0.3	8	0.3	4				
TOTALS =		45		200		650	1,350	1.0	40	0.50	20				
WATER		624.0100 (MGAL)													
PROJECT		26													
5921-00-74															
TOTAL =		26													

3

PERMANENT SIGNING										
APPROX. STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	ORDER LINES	SIGN SIZE	634.0612 POSTS WOOD 4X6- INCH X 12-FT (EACH)	637.2230 SIGNS TYPE II REFLECTIVE (SF)	638.2602 REMOVING SIGNS TYPE II (EACH)	638.3000 REMOVING SMALL SIGN SUPPORTS (EACH)
-	RIGHT	MAINLINE	R12-55	40 TON BRIDGE___ MILES AHEAD	40	48X18	---	---	1	1
12+96	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS		12X36	1	3.00	---	---
12+96	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS		12X36	1	3.00	---	---
13+00	RIGHT	MAINLINE	R12-1	WEIGHT LIMIT		24X30	---	---	1	1
13+05	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS	40	12X36	---	---	1	1
13+05	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS		12X36	---	---	1	1
13+48	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS		12X36	---	---	1	1
13+48	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS		12X36	---	---	1	1
13+50	LEFT	MAINLINE	R12-1	WEIGHT LIMIT		24X30	---	---	1	1
13+54	LEFT	MAINLINE	W5-52L	BRIDGE HASH MARKS		12X36	1	3.00	---	---
13+54	RIGHT	MAINLINE	W5-52R	BRIDGE HASH MARKS		12X36	1	3.00	---	---
-	LEFT	MAINLINE	R12-55	40 TON BRIDGE___ MILES AHEAD		48X18	---	---	1	1
TOTALS =							4	12.00	8	8

ALL BID ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED

TRAFFIC CONTROL				
LOCATION PROJECT	643.0420 BARRICADES TYPE III (DAY)	643.0705 WARNING LIGHTS TYPE A (DAY)	643.0900 TRAFFIC CONTROL SIGNS (DAY)	643.5000 TRAFFIC CONTROL (EACH)
	1,070	1,660	890	1
	TOTALS =	1,070	1,660	890

3

MARKING LINE EPOXY 4-INCH			
STATION - STATION	LOCATION	TYPE	646.1020 (L.F.)
11+90 - 14+80	MAINLINE	DOUBLE YELLOW CENTERLINE	580
TOTALS =			580

CONSTRUCTION STAKING						
		CONSTRUCTION STAKING				
					650.9910 SUPPLEMENTAL	650.9920
		650.4500 SUBGRADE	650.5000 BASE	*650.6500 STRUCTURE LAYOUT	CONTROL (5921-00-74)	SLOPES STAKES
STATION-STATION	LOCATION	(L.F.)	(L.F.)	(L.S.)	(L.S.)	(L.F.)
11+90 - 13+01	MAINLINE	111	111	-	-	111
13+48 - 14+80	MAINLINE	132	132	-	-	132
-	MAINLINE	-	-	1	1	-
TOTAL =		243	243	1	1	243
*CATEGORY 020						

SAWING ASPHALT		
STATION	LOCATION	690.0150 (L.F.)
11+90	MAINLINE	22
14+80	MAINLINE	23
TOTAL =		45

CONVENTIONAL ABBREVIATIONS

ACCESS POINT/ DRIVEWAY CONNECTION	AP	PROPERTY LINE	PL
ACCESS RIGHTS	AR	RECORDED AS	(100')
ACRES	AC.	REFERENCE LINE	R/L
AND OTHERS	ET.AL.	RELEASE OF RIGHTS	ROR
BARN	B.	REMAINING	REM.
CENTERLINE	C/L	RIGHT-OF-WAY	R/W
CERTIFIED SURVEY MAP	CSM	SECTION	SEC.
CORNER	COR.	SHED	S.
CONVEYANCE OF RIGHTS	CR	STATION	STA.
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	TLE
EASEMENT	EASE.	VOLUME	V.
GARAGE	G.	CURVE DATA	
HIGHWAY EASEMENT	H.E.	LONG CHORD	LCH
HOUSE	H.	LONG CHORD BEARING	LCB
HOUSE TRAILER	H.T.	RADIUS	R
LAND CONTRACT	MON.	DEGREE OF CURVE	D
MONUMENT	P.	CENTRAL ANGLE OR DELTA	DELTA
PAGE	PLE	LENGTH OF CURVE	L
PERMANENT LIMITED EASEMENT	PLE	TANGENT	TAN

CONVENTIONAL SYMBOLS

FOUND SURVEY MONUMENT (WITH POINT NUMBER)	1040	PROPOSED R/W LINE	---
R/W MONUMENT	○ (SET)	EXISTING H.E. LINE	---
R/W STANDARD	△ (SET)	PROPERTY LINE	---
SIGN	SIGN	LOT & TIE LINES	---
SECTION CORNER MONUMENT	⊕	SLOPE INTERCEPTS	---
SECTION CORNER SYMBOL	⊕	CORPORATE LIMITS	---
FEE (HATCH VARIES)	---	NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	---
TEMPORARY LIMITED EASEMENT	---	NO ACCESS (BY ACQUISITION)	---
PERMANENT LIMITED EASEMENT	---	NO ACCESS (BY STATUTORY AUTHORITY)	---
R/W BOUNDARY POINT	RWB20	SECTION LINE	---
PARCEL NUMBER	8	QUARTER LINE	---
UTILITY PARCEL NUMBER	92	SIXTEENTH LINE	---
SIGN NUMBER (OFF PREMISE)	21-1	EXISTING CENTERLINE	---
BUILDING	---	PROPOSED REFERENCE LINE	---
		PARALLEL OFFSET	---
		ENCROACHMENT	---
		HIGHWAY EASEMENT (H.E.)	---

CONVENTIONAL UTILITY SYMBOLS

WATER	W	SANITARY SEWER	SAN
GAS	G	STORM SEWER	SS
TELEPHONE	T		
OVERHEAD	OH	NON	COMPENSABLE
TRANSMISSION LINES		COMPENSABLE	
ELECTRIC	E	POWER POLE	⊕
CABLE TELEVISION	TV	TELEPHONE POLE	⊕
FIBER OPTIC	FO	TELEPHONE PEDESTAL	⊕
		ELECTRIC TOWER	⊕

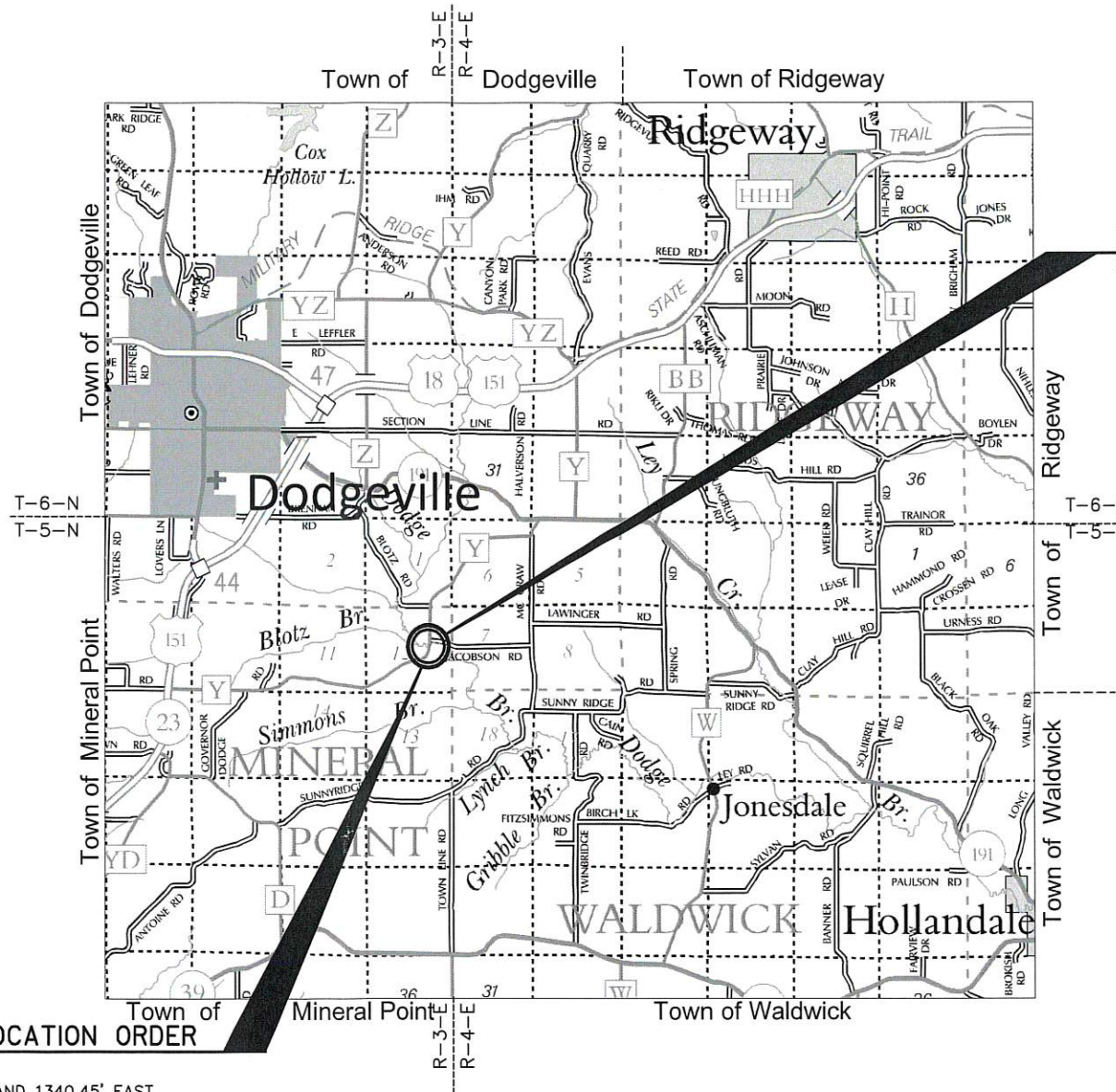
NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, IOWA COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."

R/W PROJECT NUMBER 5921-00-04	SHEET NUMBER	TOTAL SHEETS
FEDERAL PROJECT NUMBER	4.01	2
PLAT OF RIGHT-OF-WAY REQUIRED FOR USH 151 - STH 191 (DODGE BRANCH BRIDGE B-25-0179)		
CTH Y		IOWA COUNTY
CONSTRUCTION PROJECT NUMBER 5921-00-74		



END RELOCATION ORDER

STA. 15+40.55

2110.78' SOUTH AND 1354.21' EAST OF THE N $\frac{1}{4}$ CORNER OF SECTION 12, T.5N., R.3E., TOWN OF MINERAL POINT, IOWA COUNTY, WI
Y= 140,603.73
X= 393,143.94

BEGIN RELOCATION ORDER

STA. 11+50

2501.00' SOUTH AND 1340.45' EAST OF THE N $\frac{1}{4}$ CORNER OF SECTION 12, T.5N., R.3E., TOWN OF MINERAL POINT, IOWA COUNTY, WI
Y= 140,213.51
X= 393,130.18



LAYOUT
SCALE 0 1 MI. 2 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.074 MI.

JEWELL
associates engineers, inc.

Engineers - Architects - Surveyors

560 SUNRISE DRIVE
SPRING GREEN, WI 53588
PHONE : 608.588.7484
FAX : 608.588.9322

I HEREBY CERTIFY THAT THIS PLAT WAS MADE FOR IOWA COUNTY, WISCONSIN AND IS CORRECT TO THE BEST OF MY KNOWLEDGE AND BELIEF.

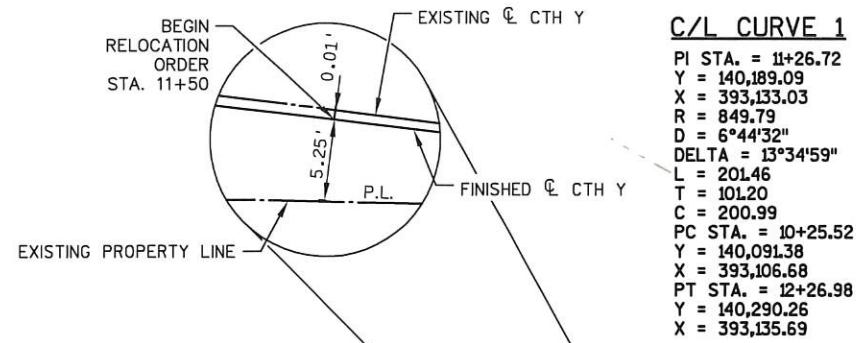


REVISION DATE

APPROVED FOR IOWA COUNTY

DATE: 9/12/2017
NAME/TITLE: Scott D. Warner

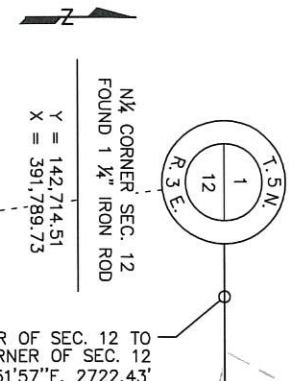
Highway Commissioner



C/L CURVE 1
PI STA. = 11+26.72
Y = 140,189.09
X = 393,133.03
R = 849.79
D = 6°44'32"
DELTA = 13°34'59"
L = 201.46
T = 101.20
C = 200.99
PC STA. = 10+25.52
Y = 140,091.38
X = 393,106.68
PT STA. = 12+26.98
Y = 140,290.26
X = 393,135.69

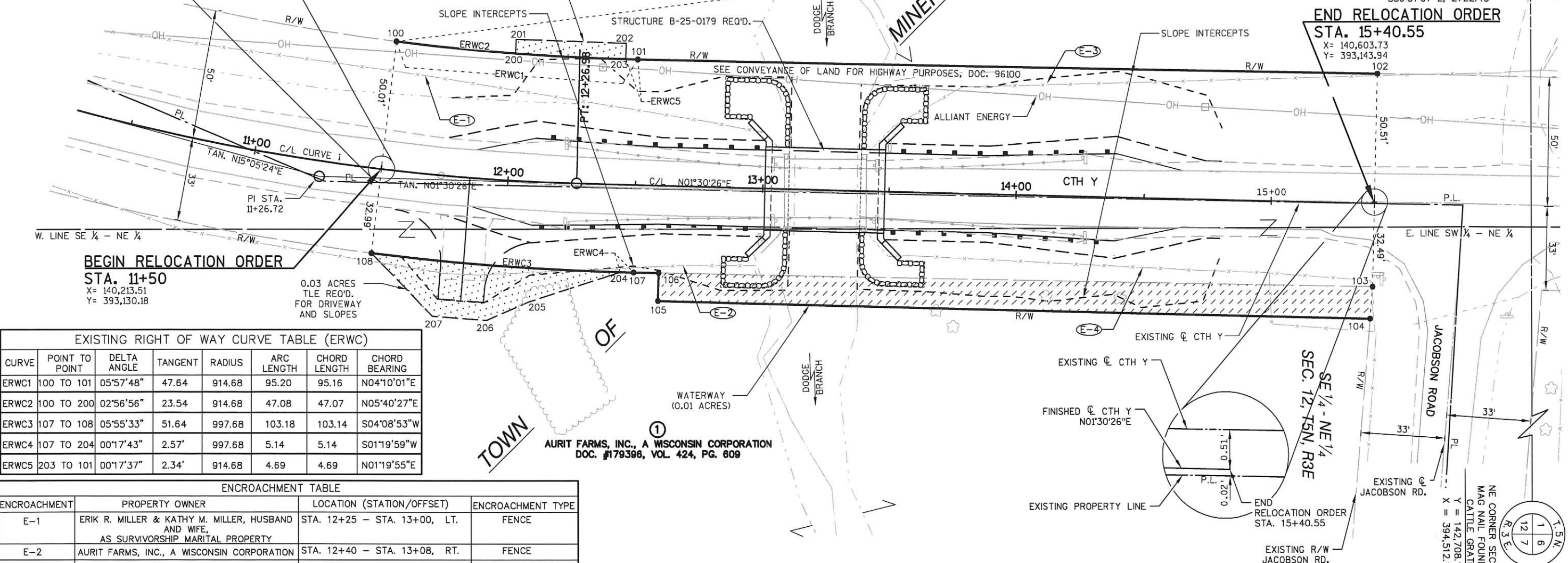
RIGHT OF WAY LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
101 TO 102	N01°11'07"E	290.88'
102 TO 103	S88°29'34"E	83.00'
103 TO 104	S85°05'58"E	12.53'
104 TO 105	S01°30'26"W	279.81'
105 TO 106	N88°29'34"W	10.93'
106 TO 107	S01°11'07"W	9.85'
108 TO 100	N83°18'10"W	83.00'

COORDINATE TABLE - NEW R/W POINTS				
PT.#	STATION	OFFSET FROM FINISHED C/L	Y	X
100	11+50.00	50.01 LT.	140219.34	393083.44
101	12+49.68	48.88 LT.	140314.25	393176.41
102	15+40.55	50.51 LT.	140605.06	393093.44
103	15+40.55	32.49 RT.	140602.88	393176.41
104	15+39.81	45.00 RT.	140601.81	393188.90
105	12+60.00	45.00 RT.	140322.09	393181.54
106	12+60.00	34.07 RT.	140322.38	393170.61
107	12+50.15	34.12 RT.	140312.53	393170.41
108	11+50.00	32.99 RT.	140209.66	393162.95



SW 1/4 - NE 1/4
SEC. 12, T5N, R3E

N 1/4 CORNER SEC. 12 TO NE CORNER OF SEC. 12
S89°51'57"E, 2722.43'



EXISTING RIGHT OF WAY CURVE TABLE (ERWC)							
CURVE	POINT TO POINT	DELTA ANGLE	TANGENT	RADIUS	ARC LENGTH	CHORD LENGTH	CHORD BEARING
ERWC1	100 TO 101	05°57'48"	47.64	914.68	95.20	95.16	N04°10'01"E
ERWC2	100 TO 200	02°56'56"	23.54	914.68	47.08	47.07	N05°40'27"E
ERWC3	107 TO 108	05°55'33"	51.64	997.68	103.18	103.14	S04°08'53"W
ERWC4	107 TO 204	00°17'43"	2.57	997.68	5.14	5.14	S01°19'59"W
ERWC5	203 TO 101	00°17'37"	2.34	914.68	4.69	4.69	N01°19'55"E

ENCROACHMENT TABLE			
ENCROACHMENT	PROPERTY OWNER	LOCATION (STATION/OFFSET)	ENCROACHMENT TYPE
E-1	ERIK R. MILLER & KATHY M. MILLER, HUSBAND AND WIFE, AS SURVIVORSHIP MARITAL PROPERTY	STA. 12+25 - STA. 13+00, LT.	FENCE
E-2	AURIT FARMS, INC., A WISCONSIN CORPORATION	STA. 12+40 - STA. 13+08, RT.	FENCE
E-3	ERIK R. MILLER & KATHY M. MILLER, HUSBAND AND WIFE, AS SURVIVORSHIP MARITAL PROPERTY	STA. 13+49 - STA. 15+40, LT.	FENCE
E-4	AURIT FARMS, INC., A WISCONSIN CORPORATION	STA. 13+53 - STA. 15+40, RT.	FENCE

SCHEDULE OF LANDS & INTERESTS REQUIRED				
PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	HE ACRES REQUIRED	TLE ACRES REQ.
1	AURIT FARMS, INC., A WISCONSIN CORPORATION	HE, TLE	0.08	0.03
2	ERIK R. MILLER & KATHY M. MILLER, HUSBAND AND WIFE, AS SURVIVORSHIP MARITAL PROPERTY	TLE	-	0.01

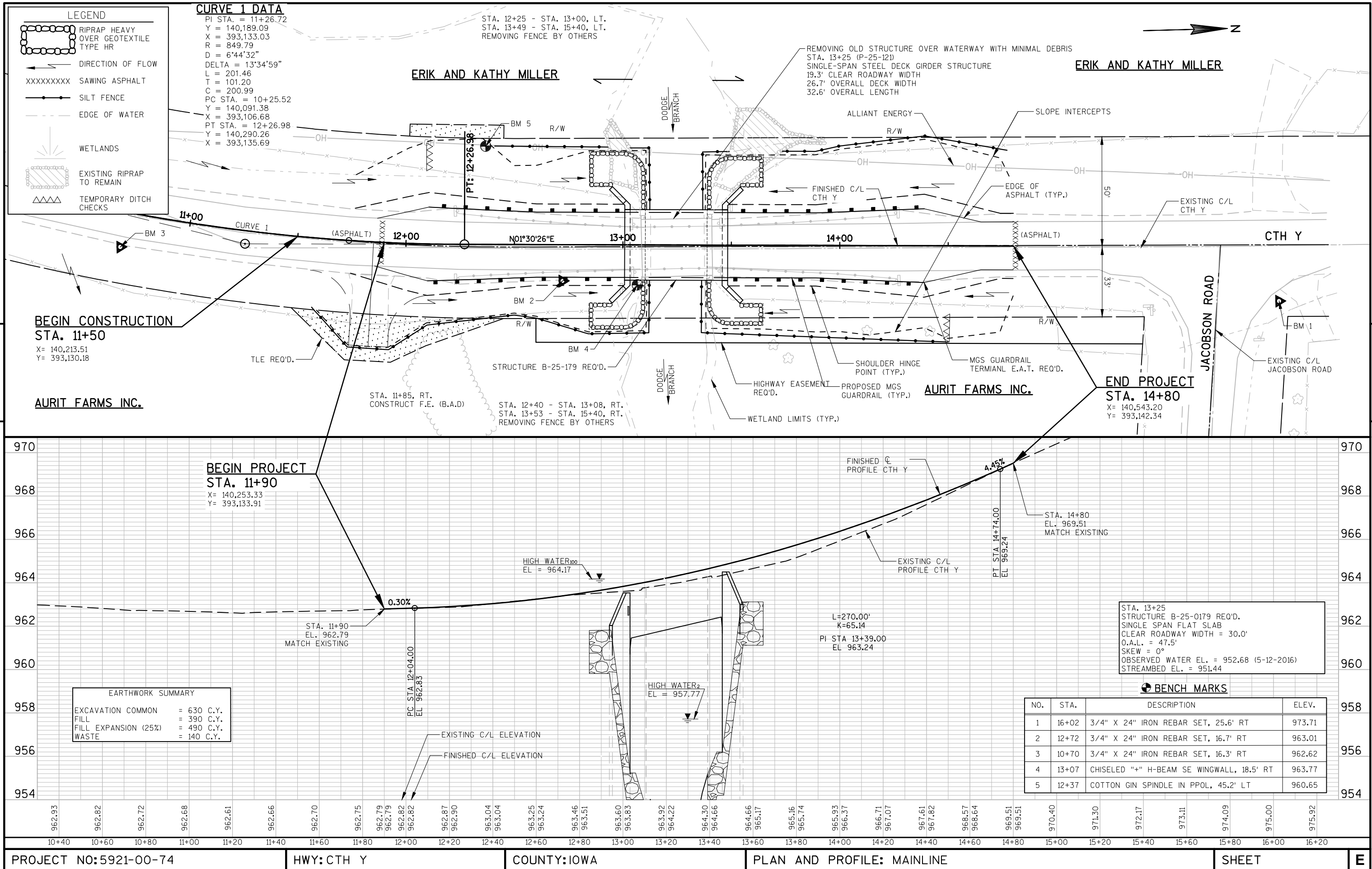
NOTE: AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM THE TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO IOWA COUNTY.

NOTE: EXISTING C/L OF CTH Y AND JACOBSON ROAD WAS BASED ON CENTERLINE OF EXISTING PAVEMENT.
BASIS OF EXISTING RIGHT-OF-WAY FOR CTH Y AND JACOBSON ROAD WAS BASED ON DOCUMENT 96100 AND OTHER COUNTY RECORDS, THE CENTERLINE OF EXISTING PAVEMENT, AND WIS. STATUTE 82.31(2).

COORDINATE TABLE - TEMPORARY LIMITED EASEMENT (TLE) POINTS				
PT.#	STATION	OFFSET	Y	X
108	11+50.00	32.99 RT.	140209.66	393162.95
200	12+00.00	49.47 LT.	140266.18	393085.16
201	12+00.00	55.00 LT.	140266.50	393079.64
202	12+45.00	55.00 LT.	140309.72	393081.18
203	12+45.00	48.86 LT.	140309.56	393087.32
204	12+45.00	34.14 RT.	140307.39	393170.29
205	12+10.00	47.00 RT.	140271.12	393182.02
206	11+95.00	55.00 RT.	140254.80	393189.13
207	11+75.00	55.00 RT.	140233.57	393187.52

TLE LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
200 TO 201	N86°40'26"W	5.53'
201 TO 202	N02°02'16"E	43.25'
202 TO 203	S88°29'34"E	6.14'
204 TO 205	S17°55'47"E	38.12'
205 TO 206	S23°32'53"E	17.80'
206 TO 207	S04°20'15"W	21.30'
207 TO 108	S45°47'27"W	34.29'

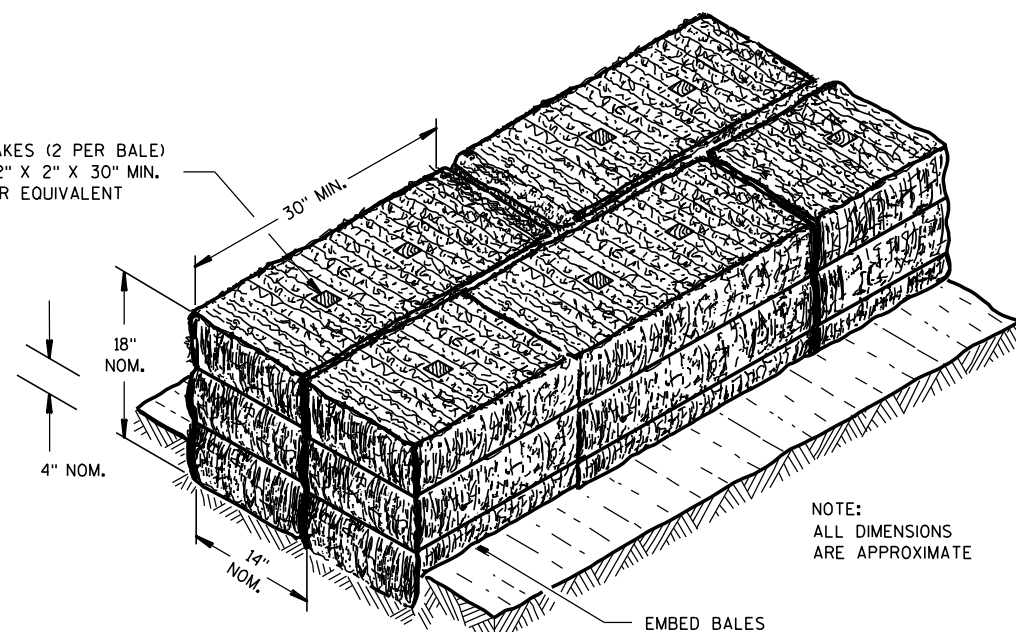
REVISION DATE	DATE 8/28/17	SCALE, FEET	HWY: CTH Y	STATE R/W PROJECT NUMBER: 5921-00-04	PLAT SHEET 4.02
	GRID FACTOR N/A	0 20 40	COUNTY: IOWA	CONSTRUCTION PROJECT NUMBER: 5921-00-74	PS&E SHEET E



Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
12A03-10	NAME PLATE (STRUCTURES)
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05K	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05L	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

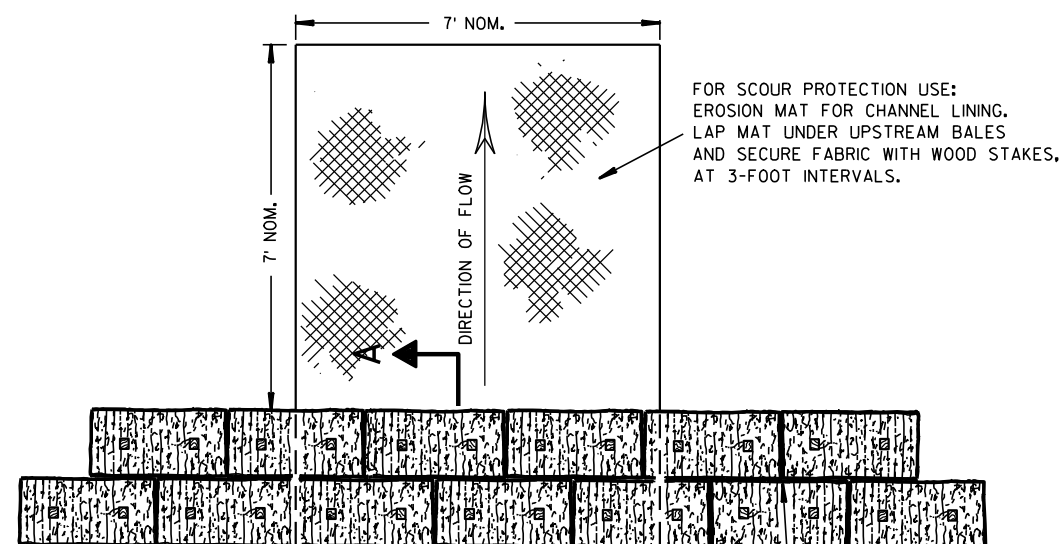
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

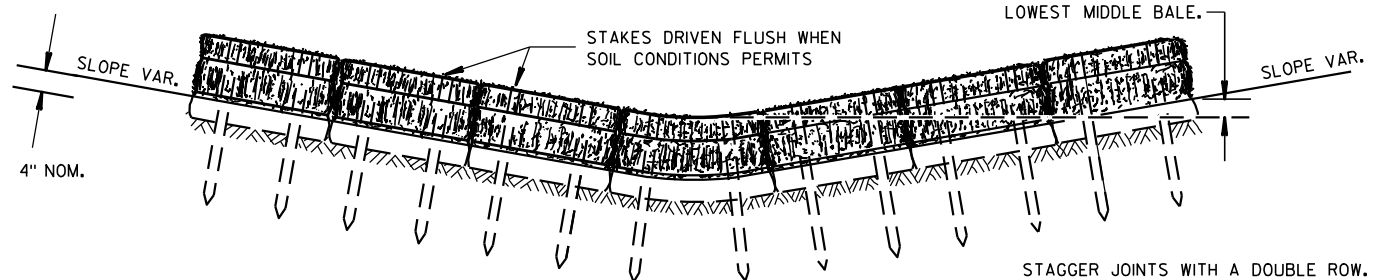
EMBED BALES

SECTION A-A



FOR SCOUR PROTECTION USE:
EROSION MAT FOR CHANNEL LINING.
LAP MAT UNDER UPSTREAM BALES
AND SECURE FABRIC WITH WOOD STAKES,
AT 3-FOOT INTERVALS.

PLAN VIEW



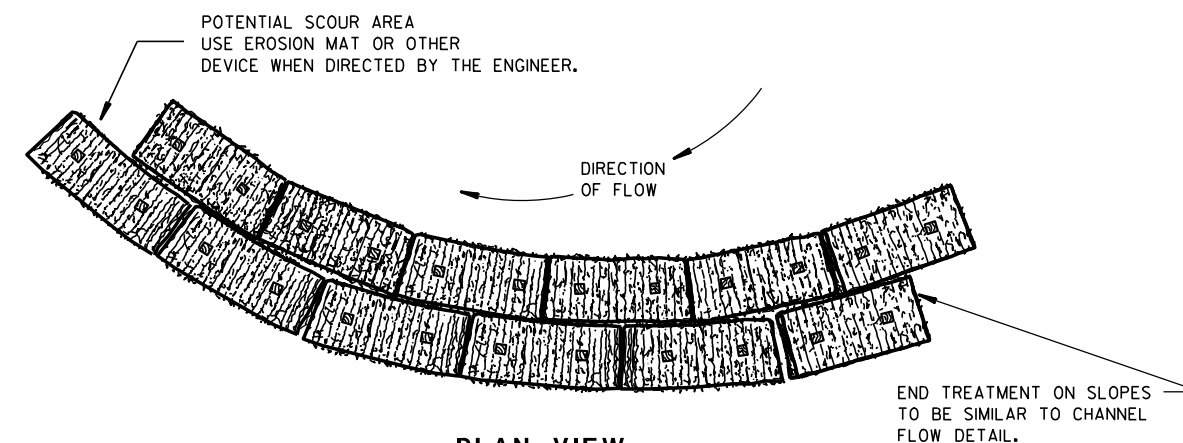
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

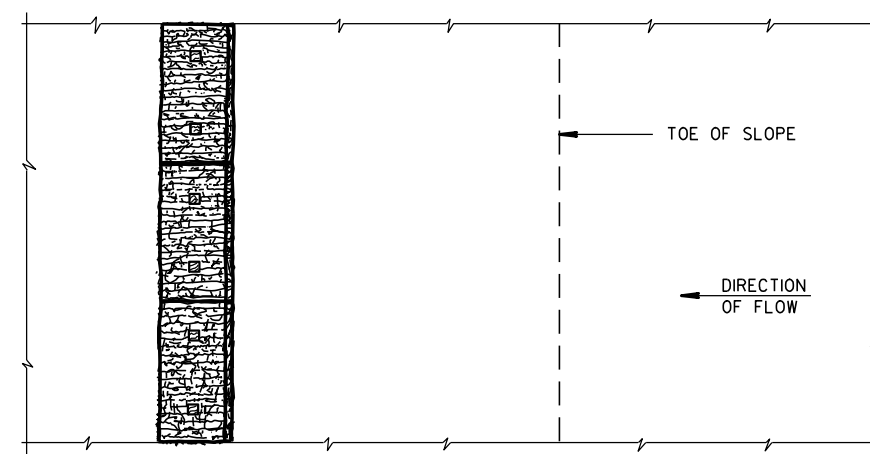
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

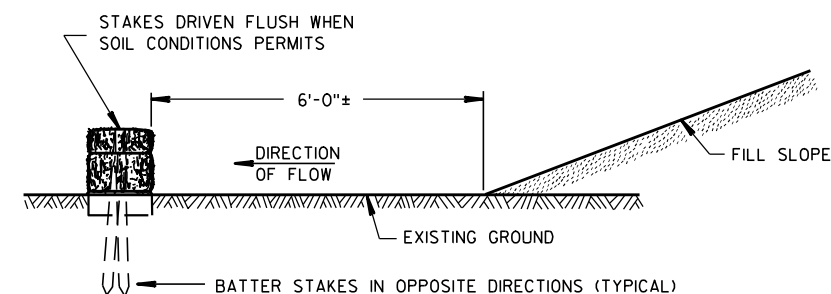


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

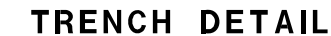
6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

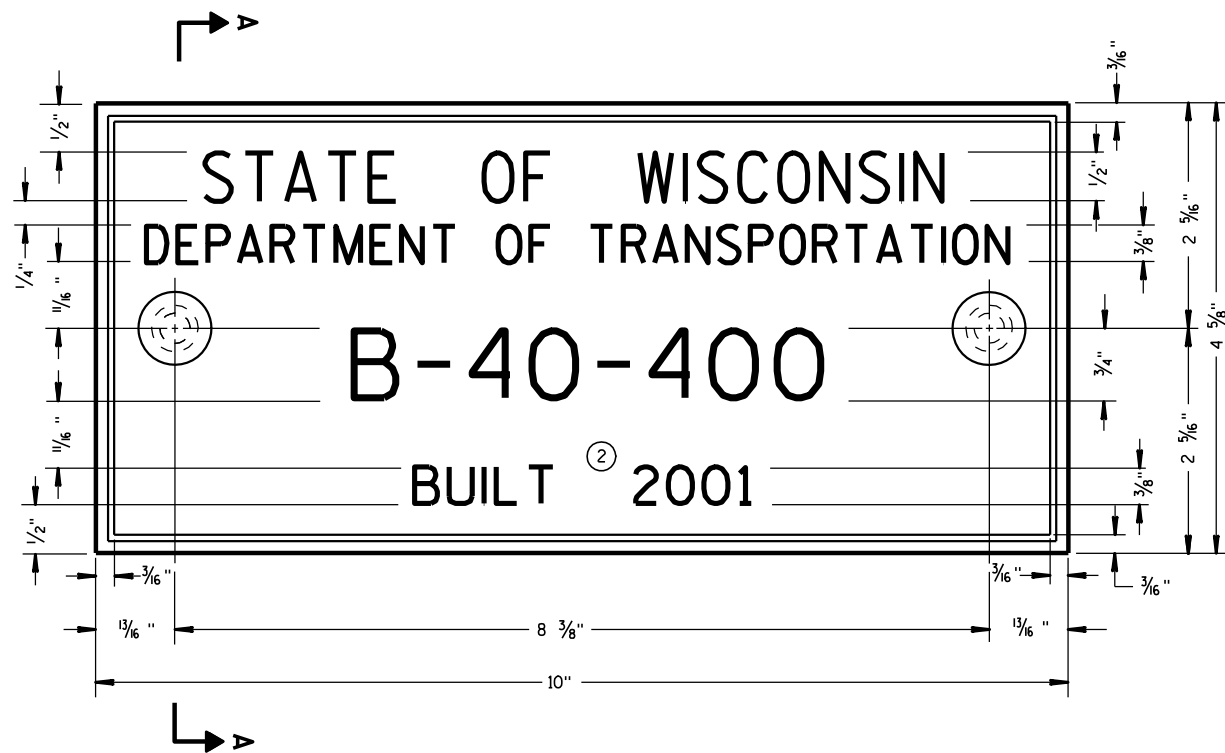


SILT FENCE

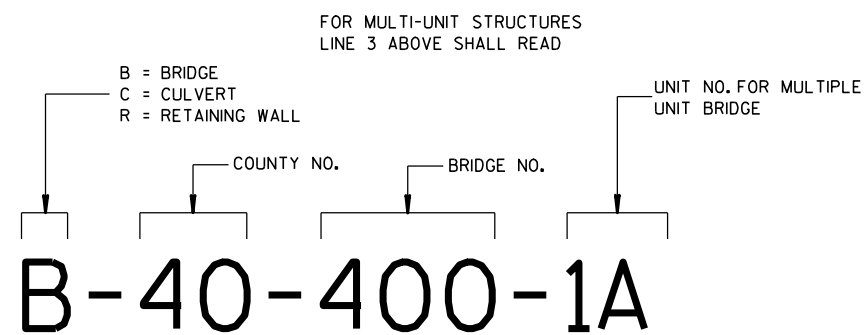
**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED
4-29-05 /s/ Beth Canestra
DATE **CHIEF ROADWAY DEVELOPMENT ENGINEER**

FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



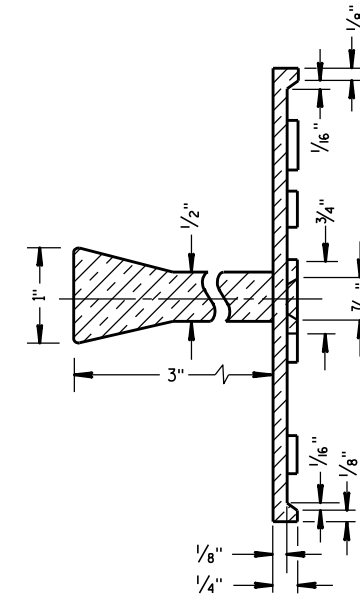
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

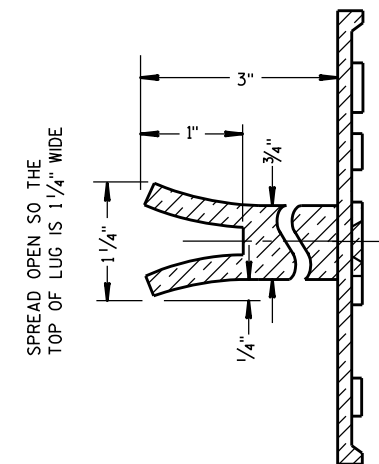
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

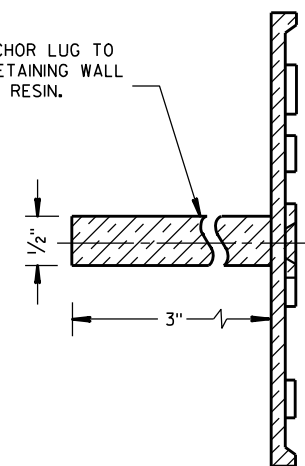


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

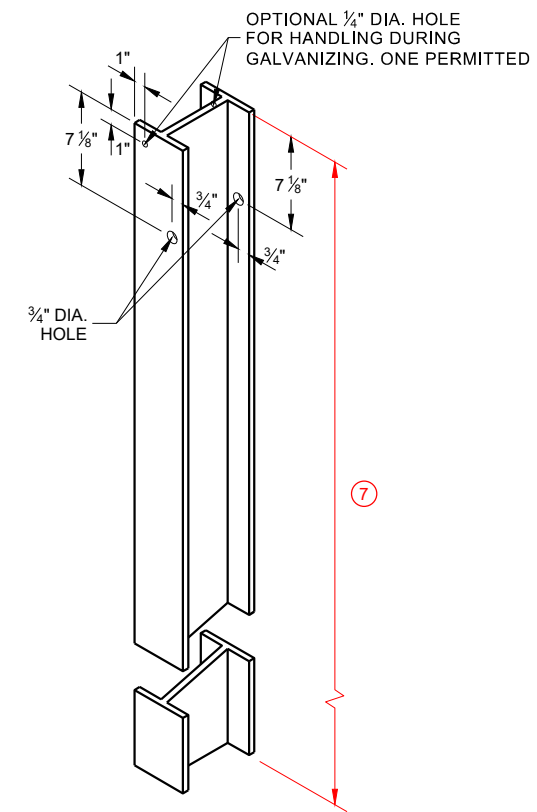
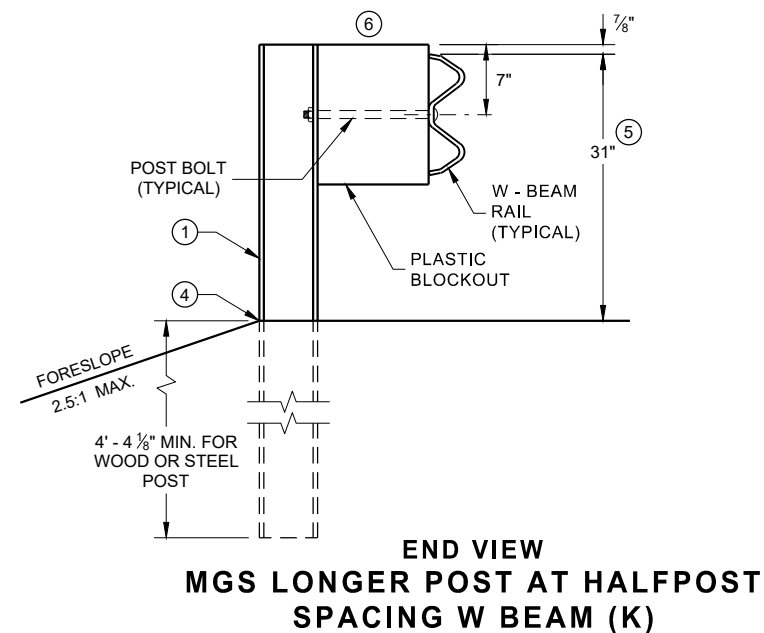
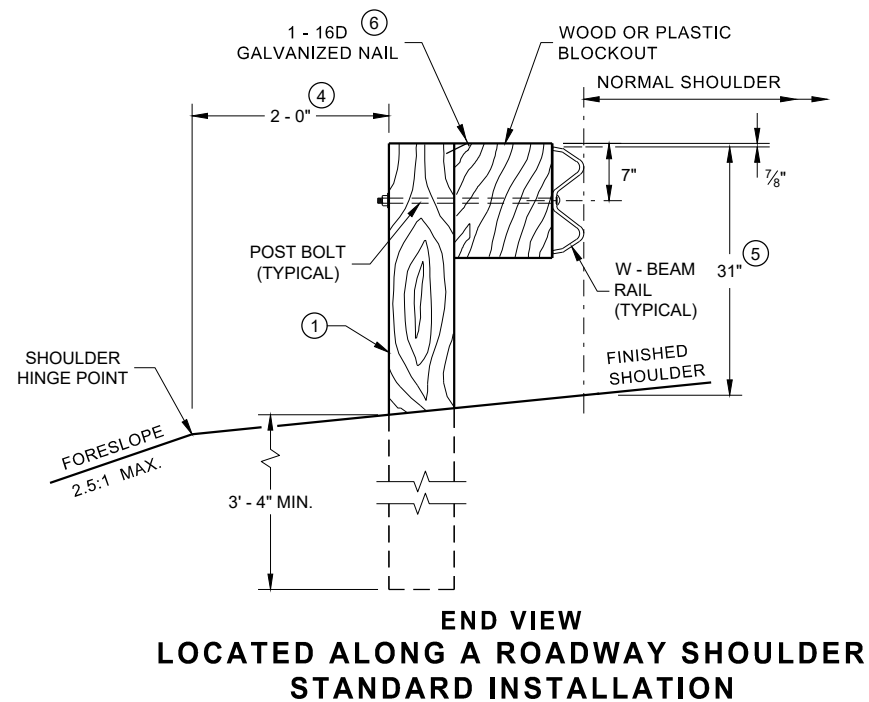
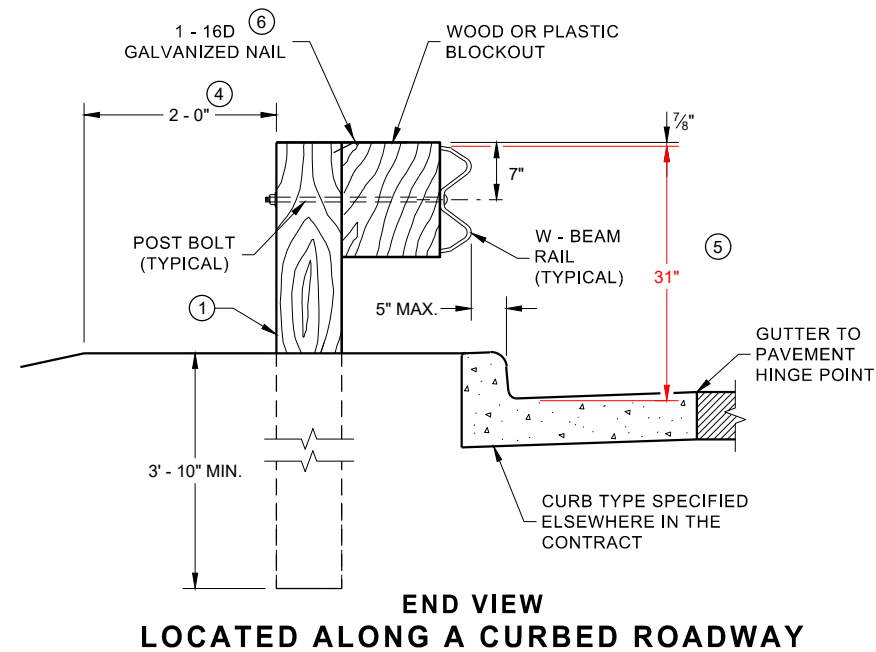
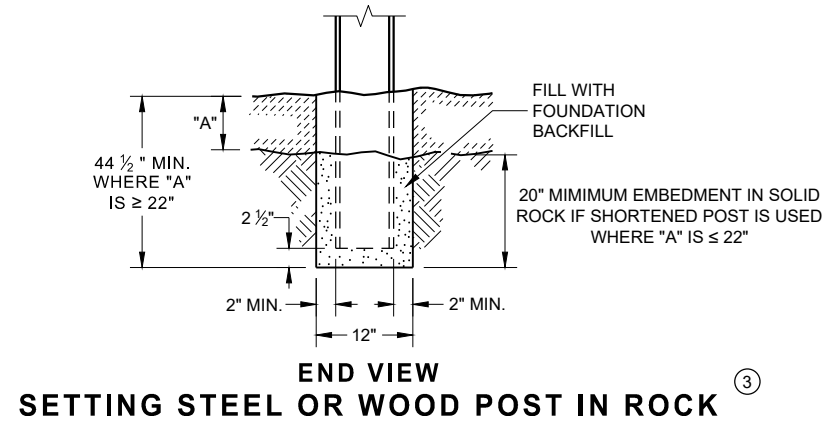
APPROVED

3/26/10
DATE

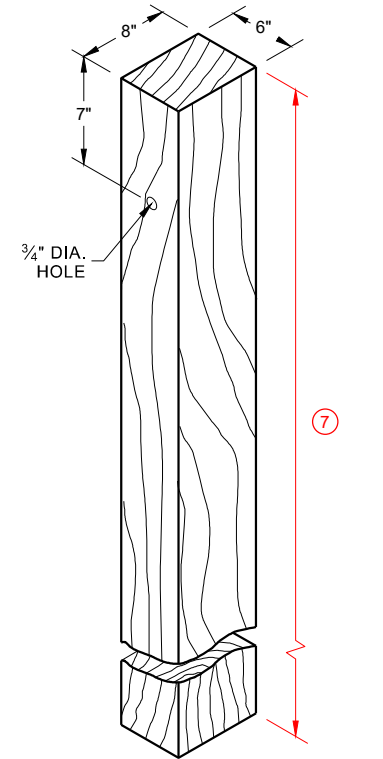
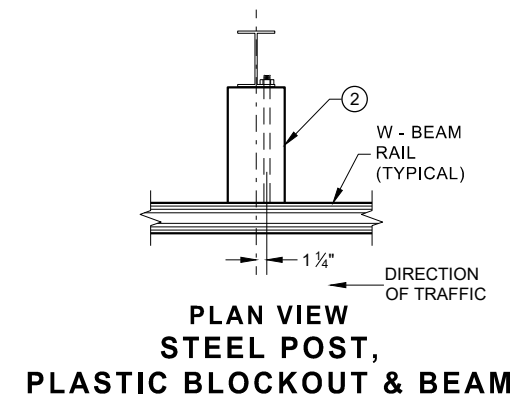
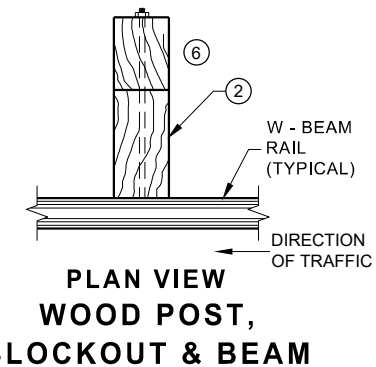
FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

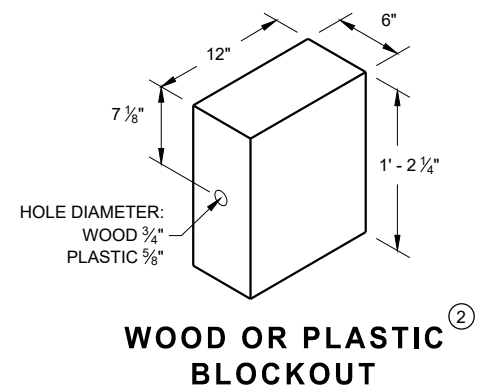
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".



STEEL POST & HOLE PUNCHING DETAIL (W 6 X 9) ①

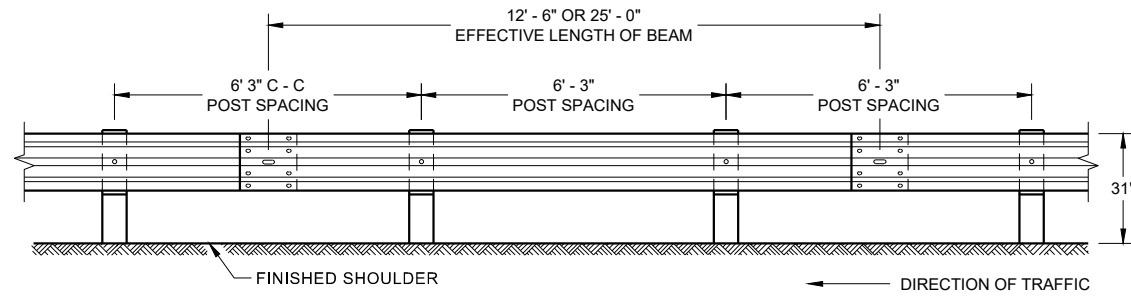


WOOD POST (6" X 8") NOMINAL ^①

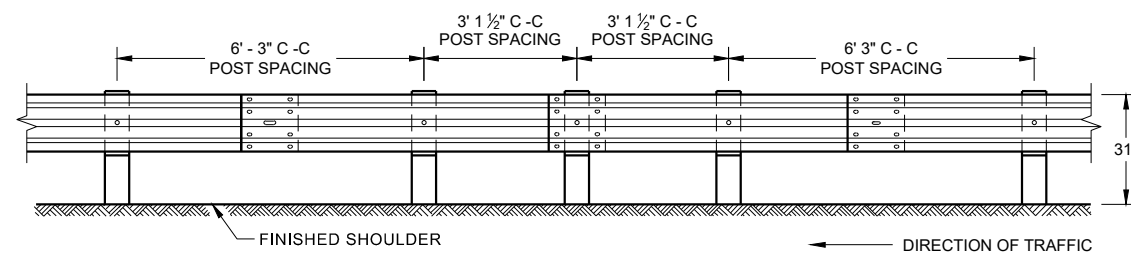


MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

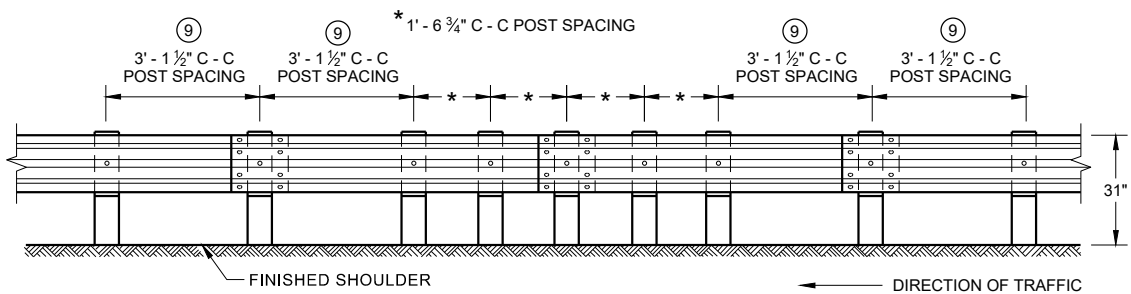
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



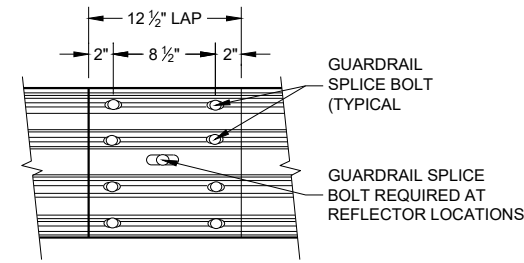
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



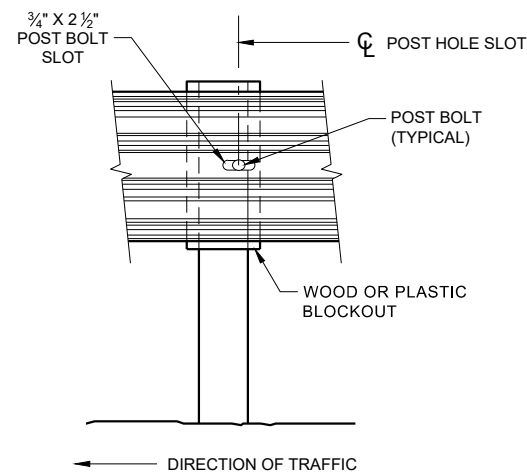
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



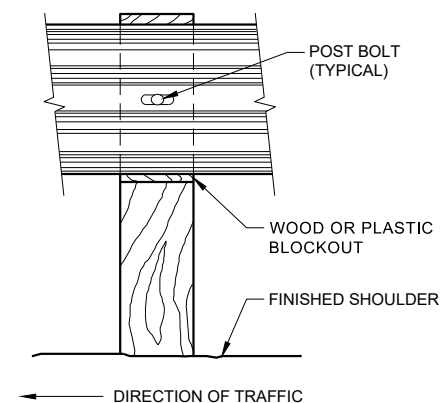
**FRONT VIEW
QUARTER POST SPACING (QS)**



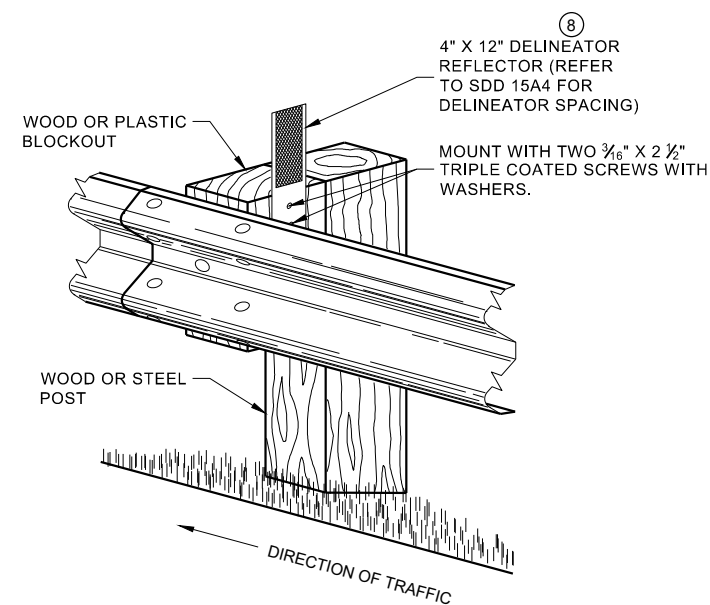
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



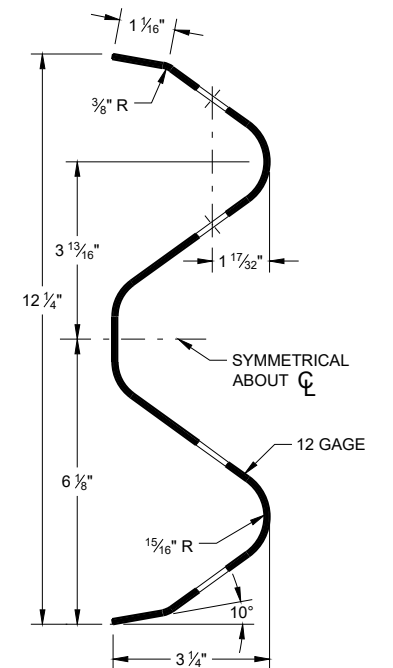
FRONT VIEW AT WOOD POST



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

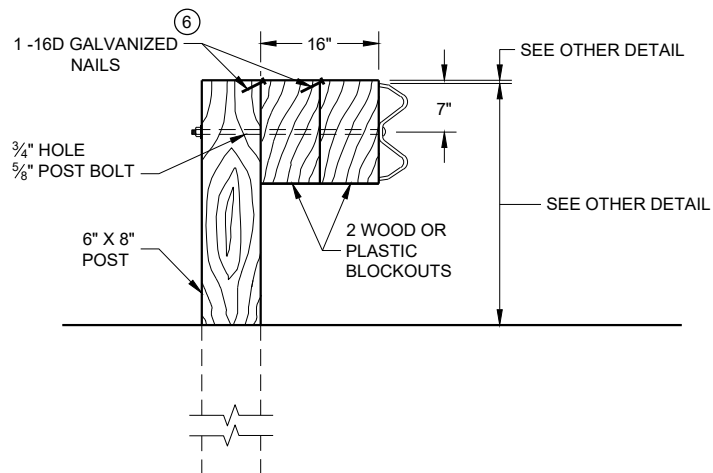
- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/4" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

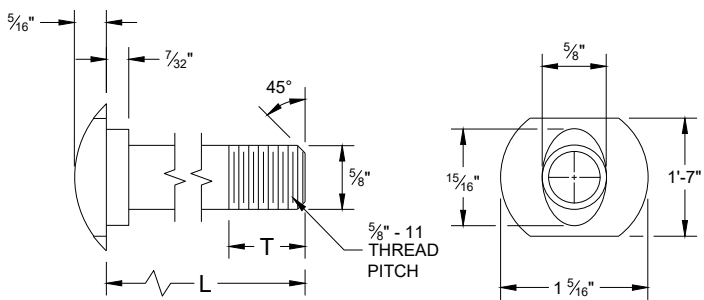
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

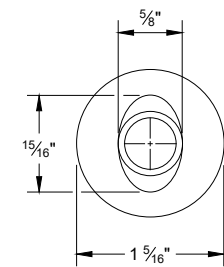
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

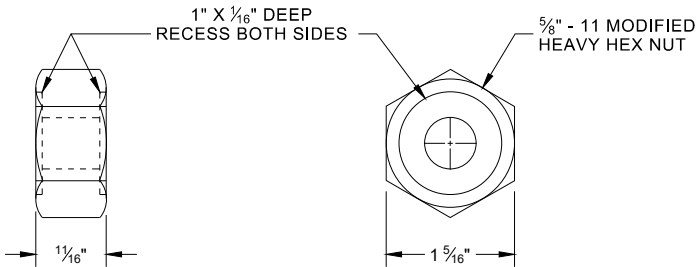


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

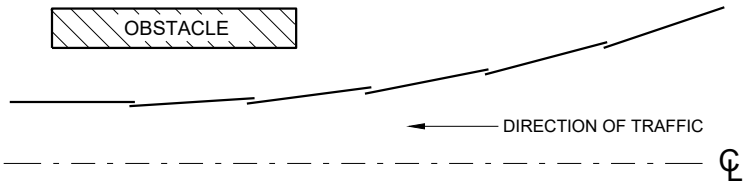


ALTERNATE BOLT HEAD

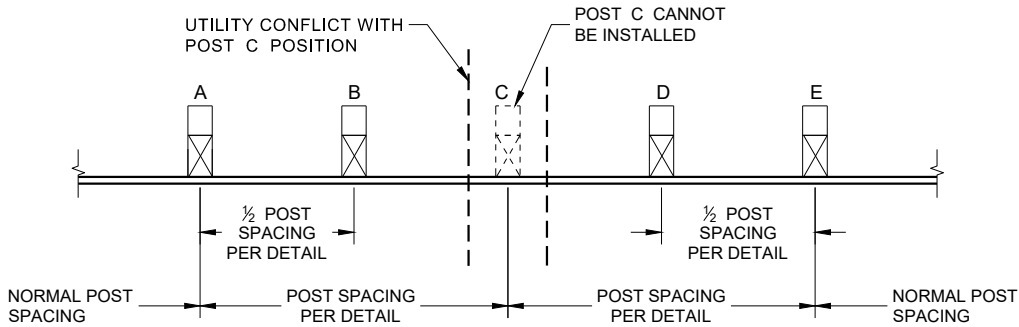


POST BOLT, SPLICE BOLT AND RECESS NUT

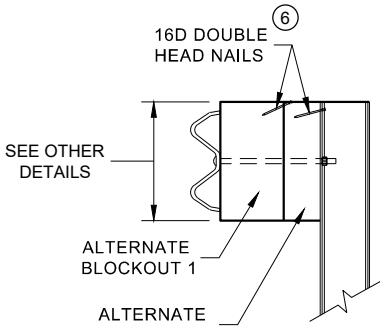
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



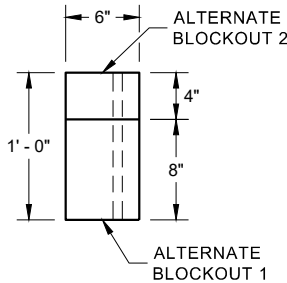
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

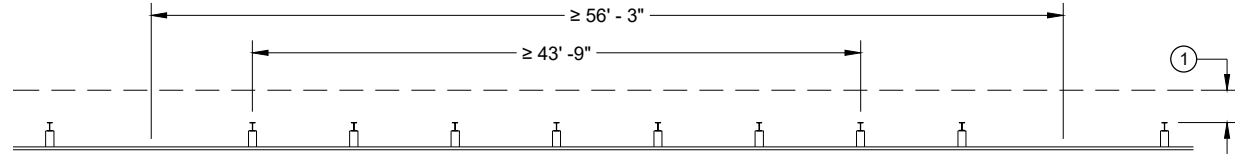


PLAN VIEW

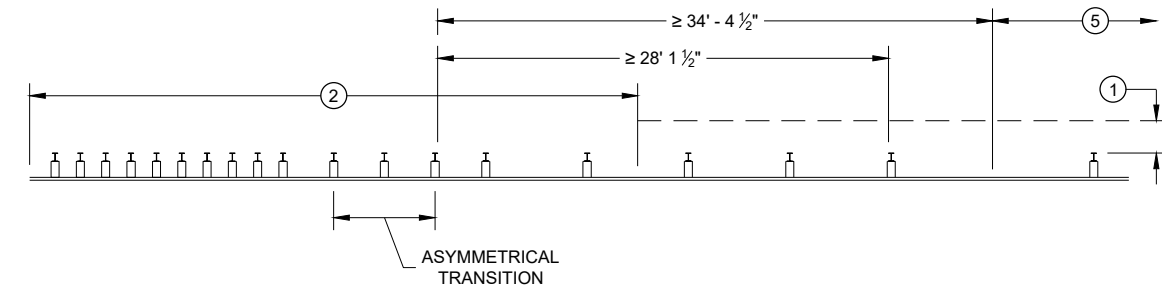
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

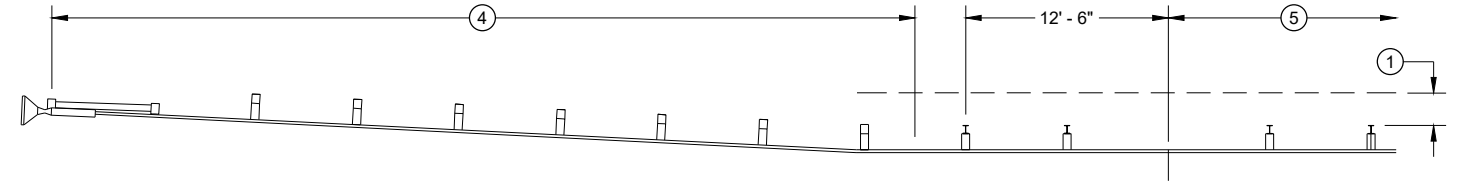
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



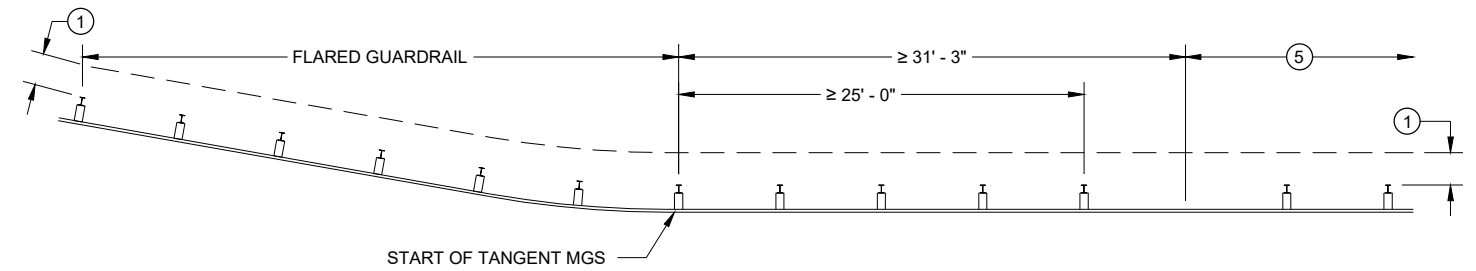
MISSING POST IN NORMAL BEAM GUARD RUN



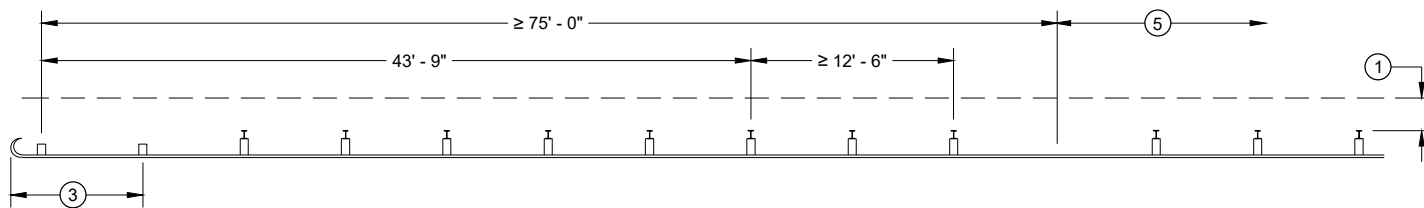
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



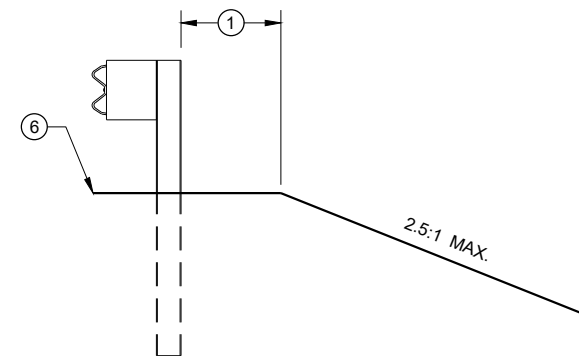
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

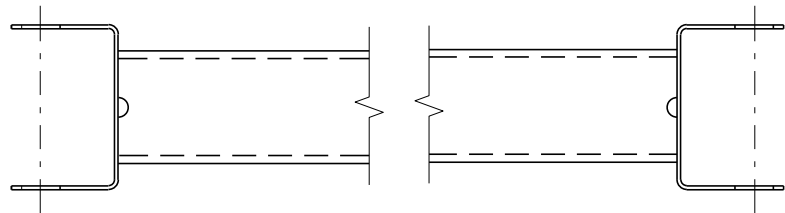
- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
- (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
- (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
- (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.

DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.

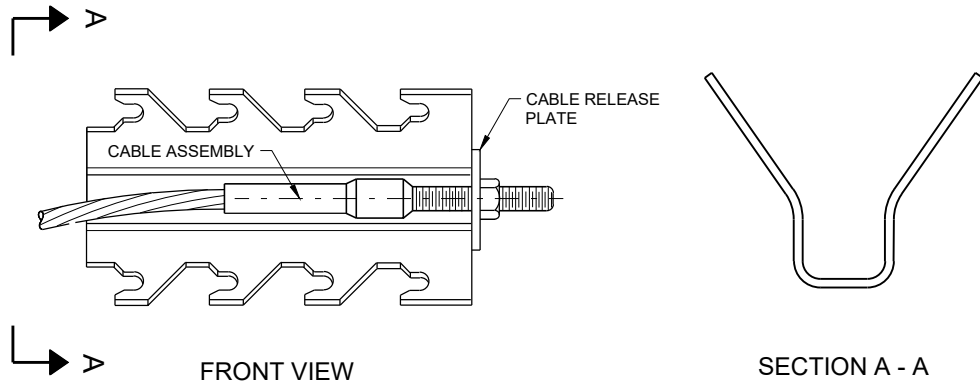


STATE OF WISCONSIN
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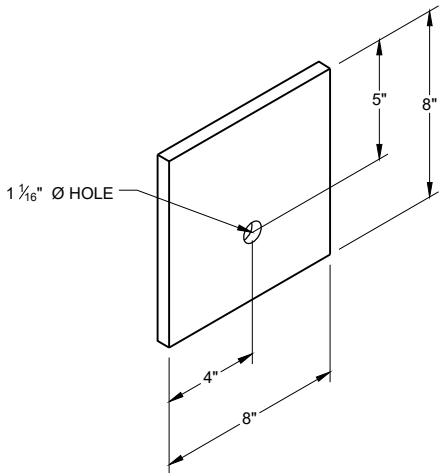


GENERIC GROUND STRUT⁹ ^E

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



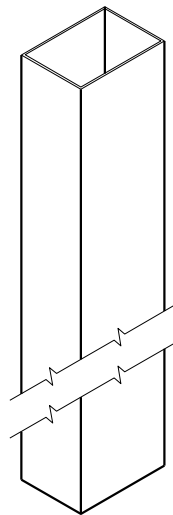
GENERIC ANCHOR CABLE BOX⁹ ^E



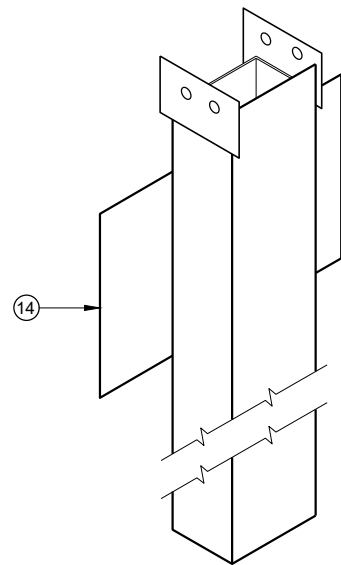
BEARING PLATE⁶ ^E

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

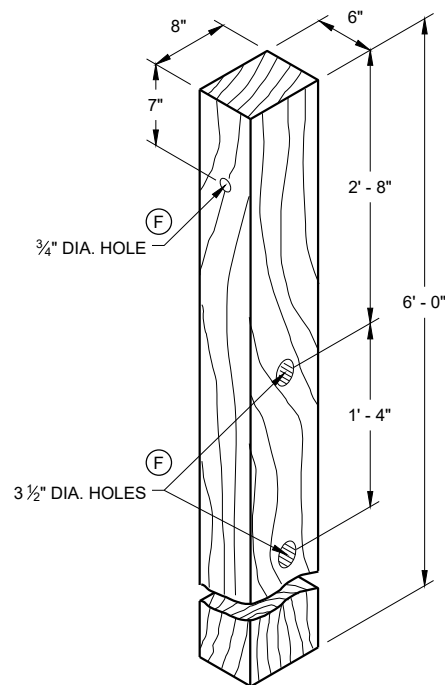
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



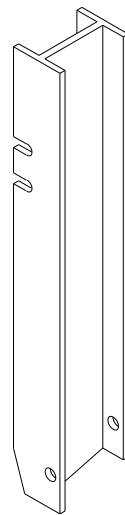
UPPER POST NO. 1 ⁽¹⁾ (E)



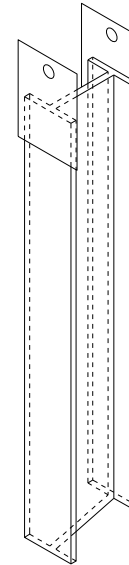
LOWER POST NO. 1 ⁽²⁾ (E)



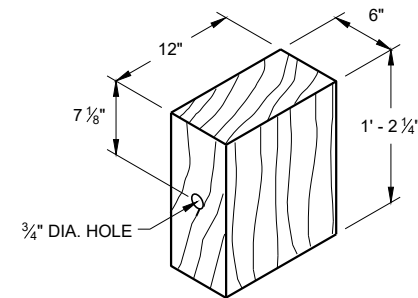
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



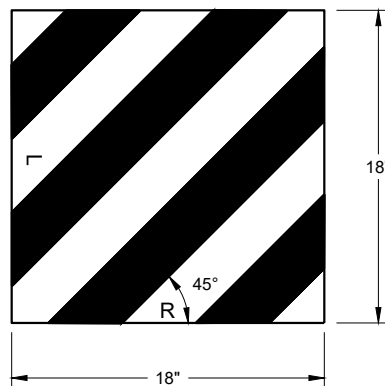
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



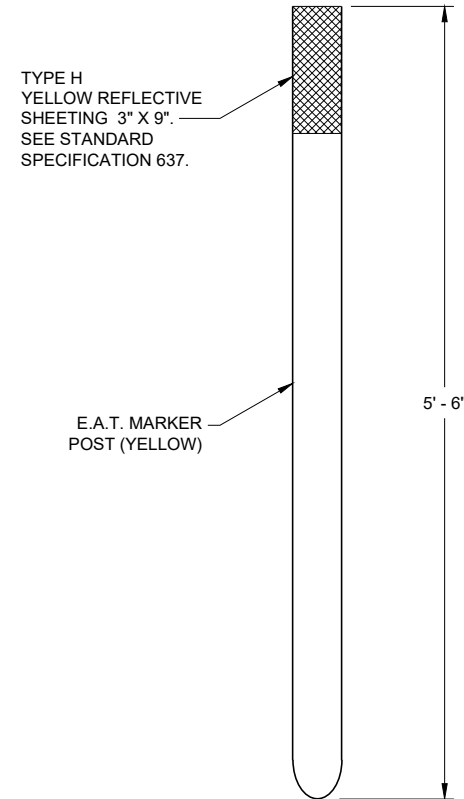
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



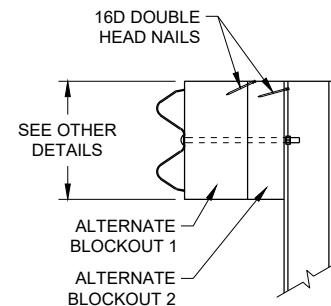
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



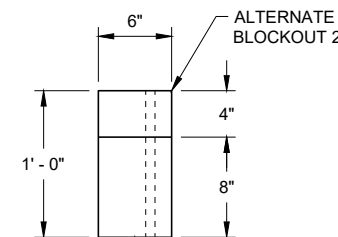
REFLECTIVE SHEETING DETAIL ^(E)



FRONT VIEW
SIDE VIEW
E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE /S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



(W) W-BEAM CONNECTION WHEN REQUIRED

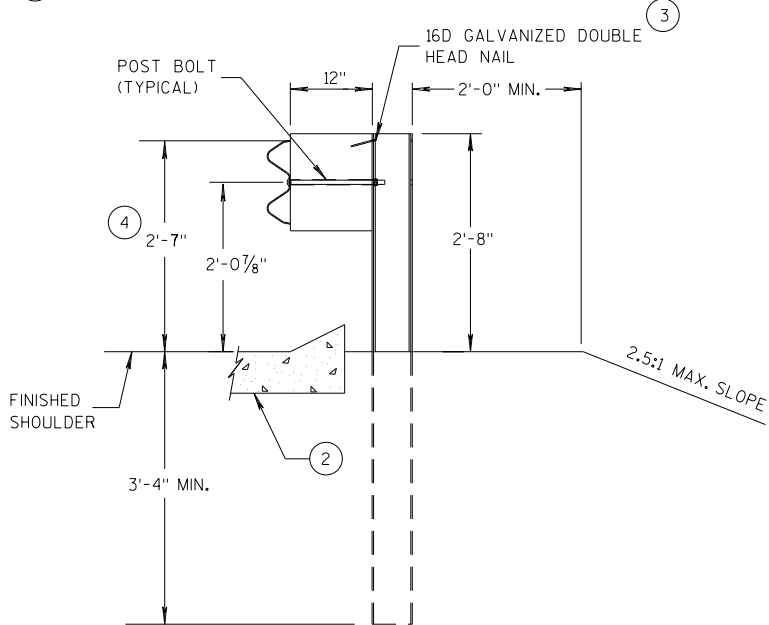
- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



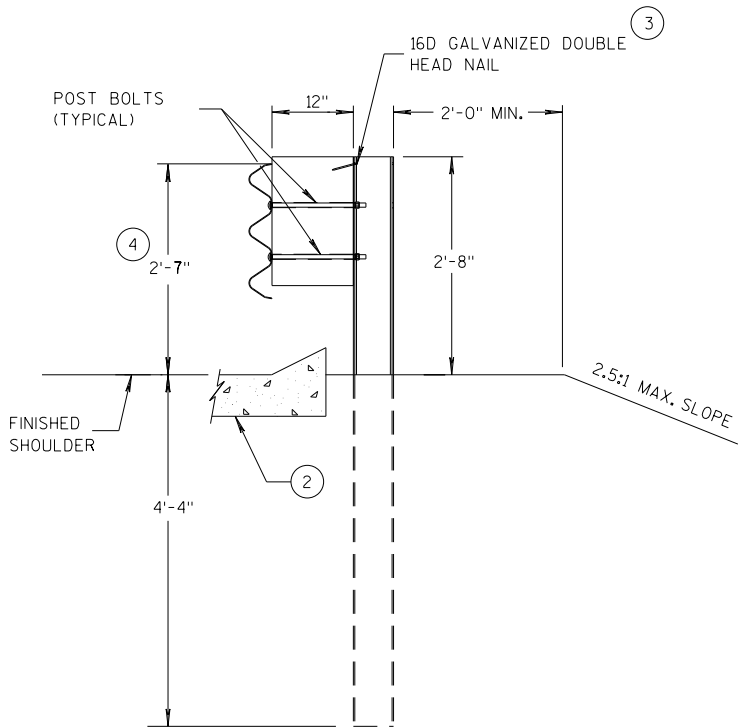
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

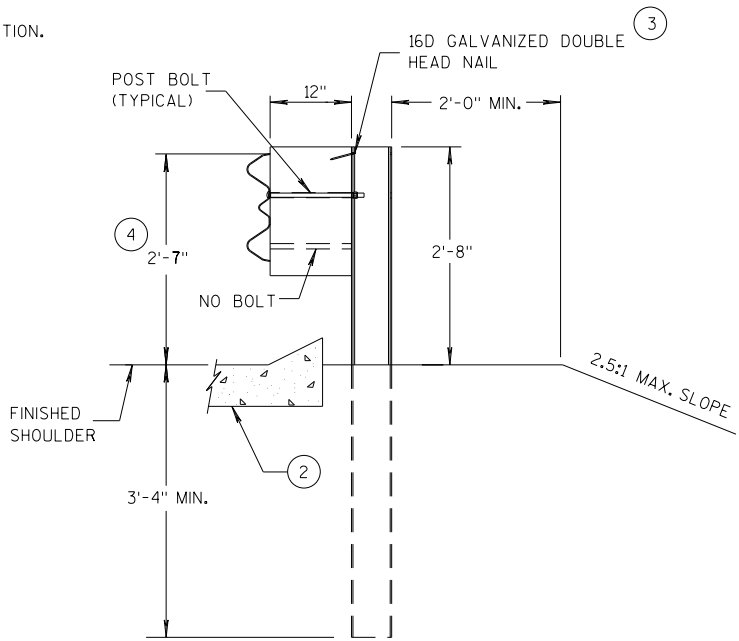
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



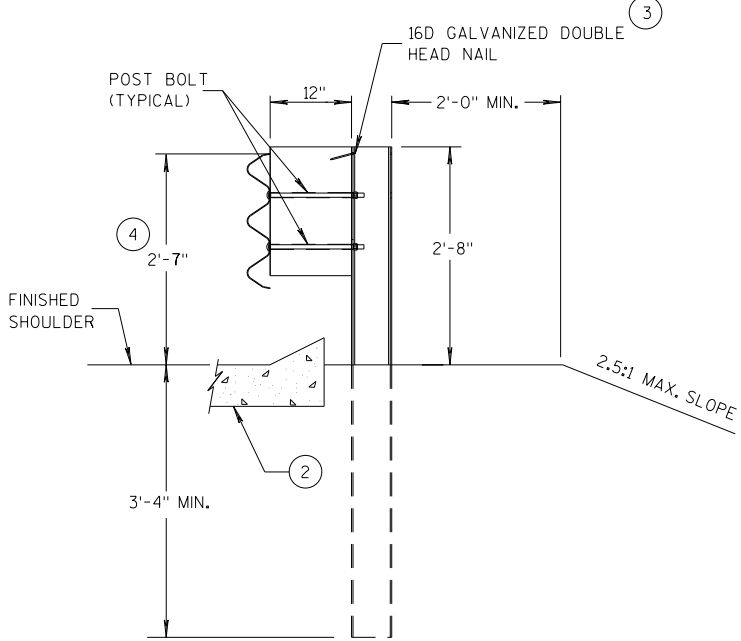
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

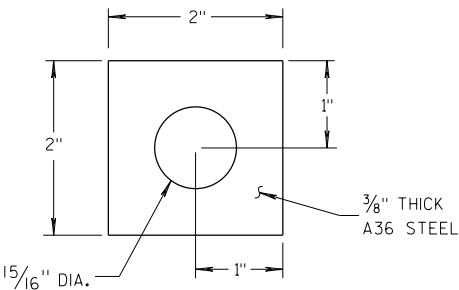
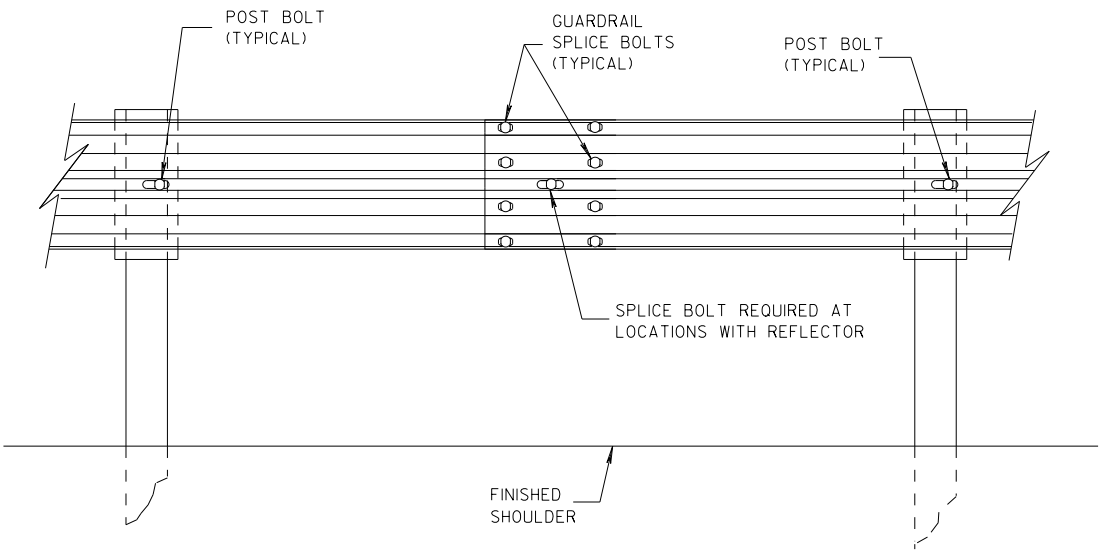
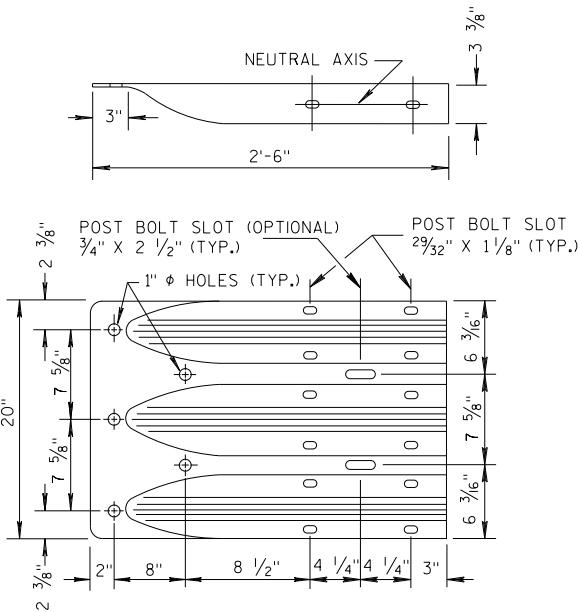


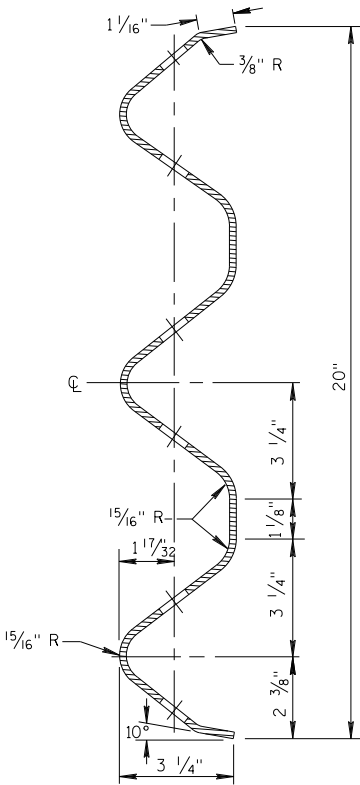
PLATE WASHER DETAIL



SPLICE DETAIL



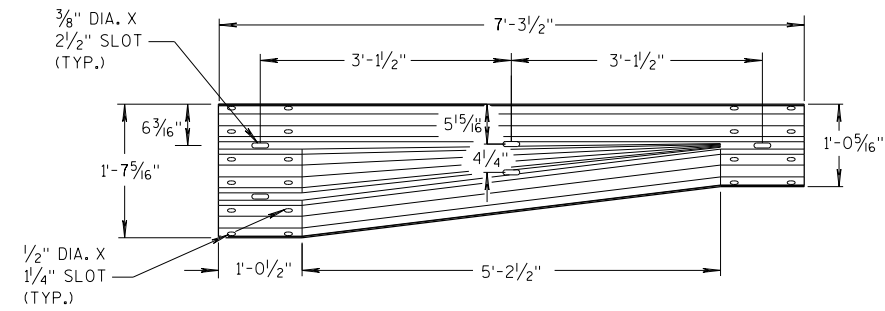
THRIE BEAM
TERMINAL CONNECTOR



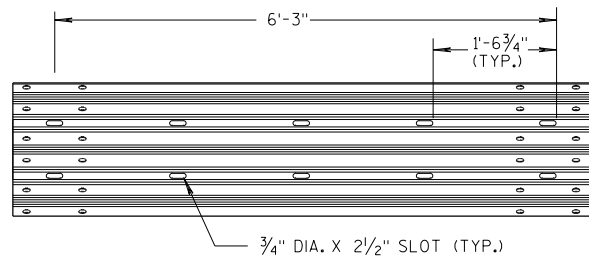
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

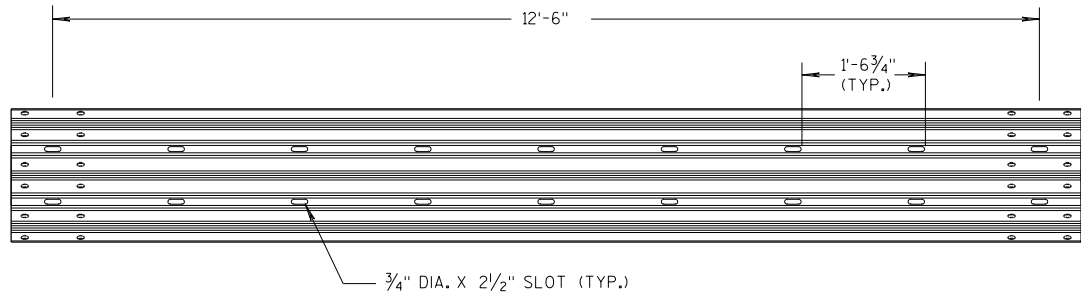
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



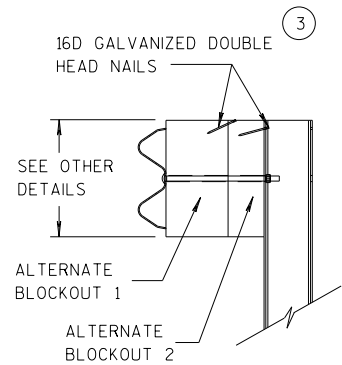
W-BEAM TO THRIE BEAM TRANSITION SECTION



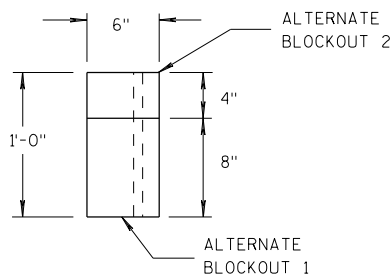
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

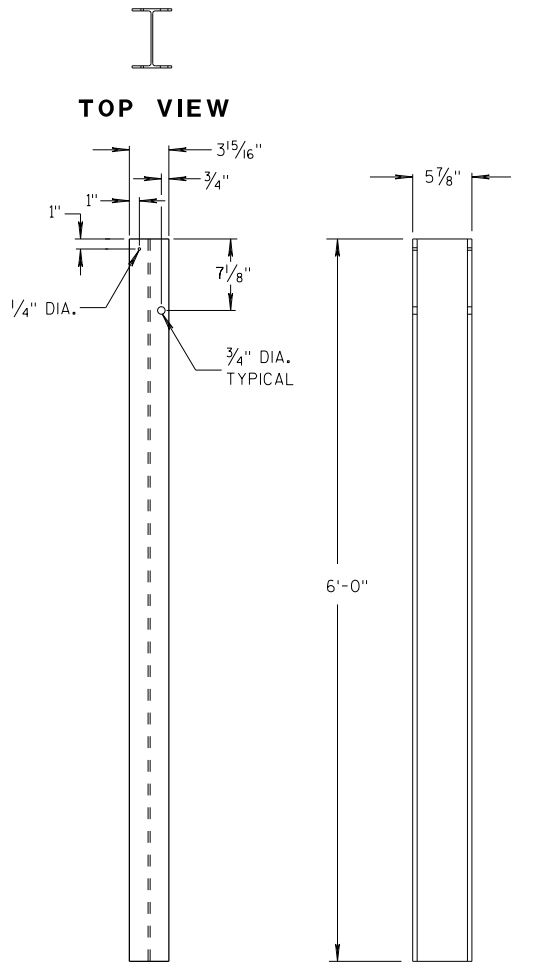


SIDE VIEW



TOP VIEW

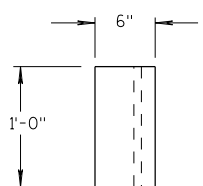
ALTERNATE WOOD BLOCKOUT DETAIL



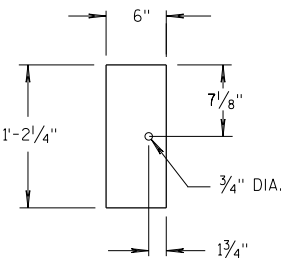
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

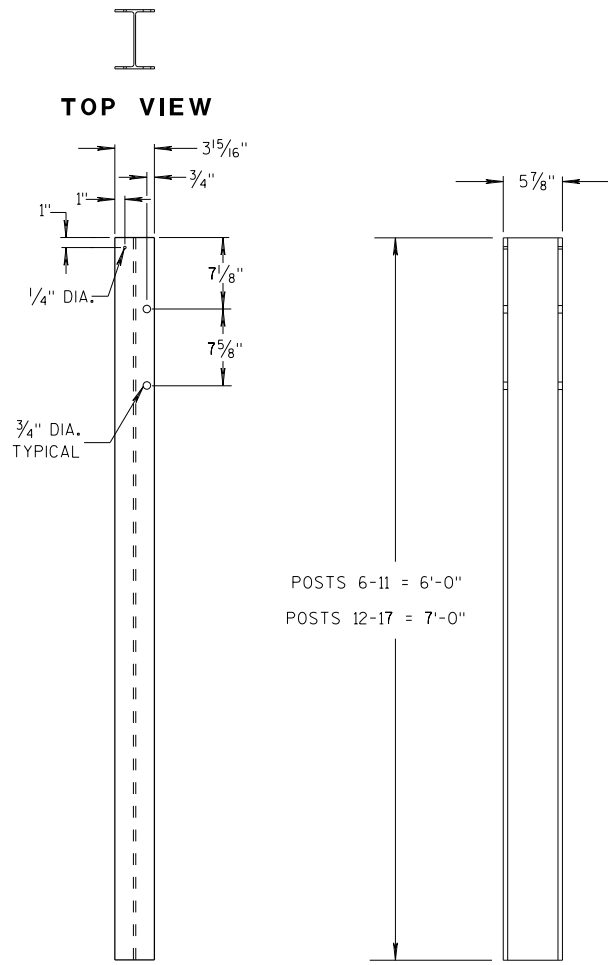


TOP VIEW



FRONT VIEW

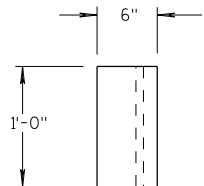
BLOCKOUT POSTS 1-5



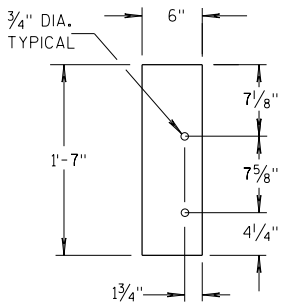
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

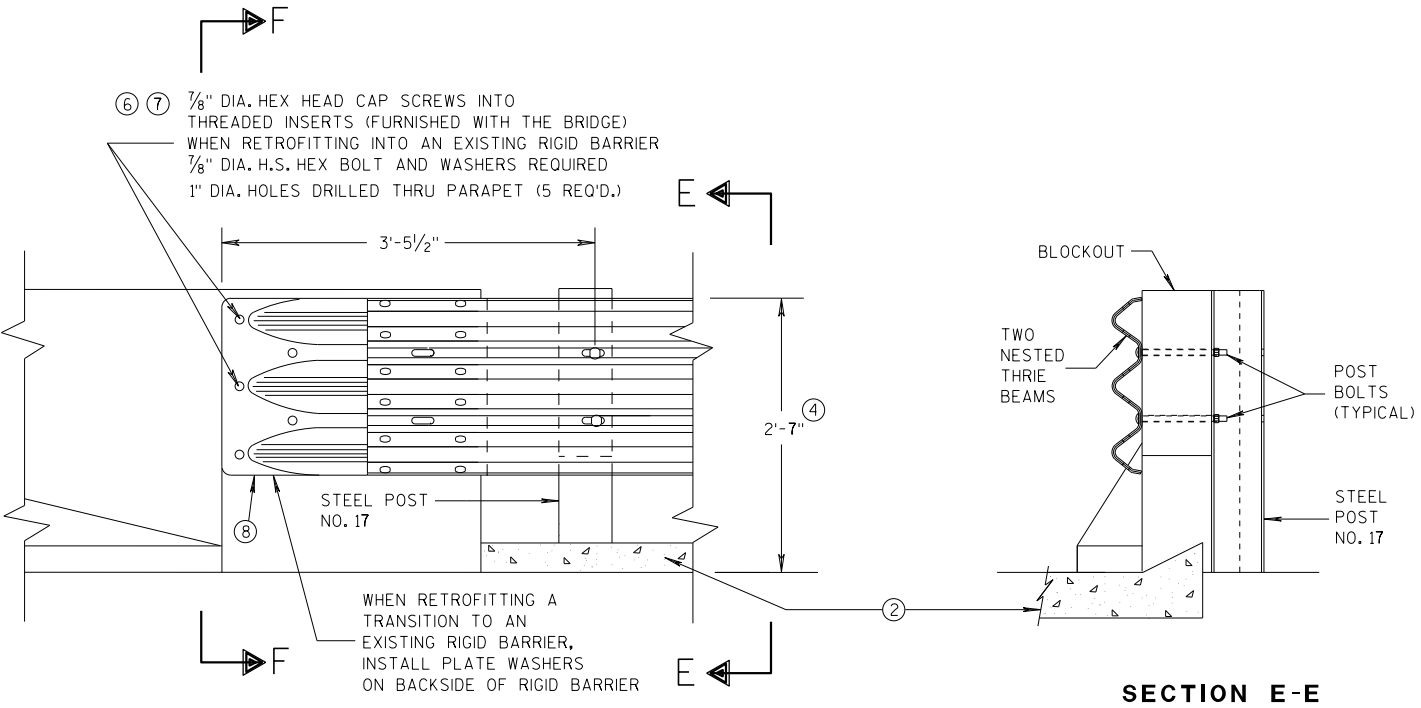
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

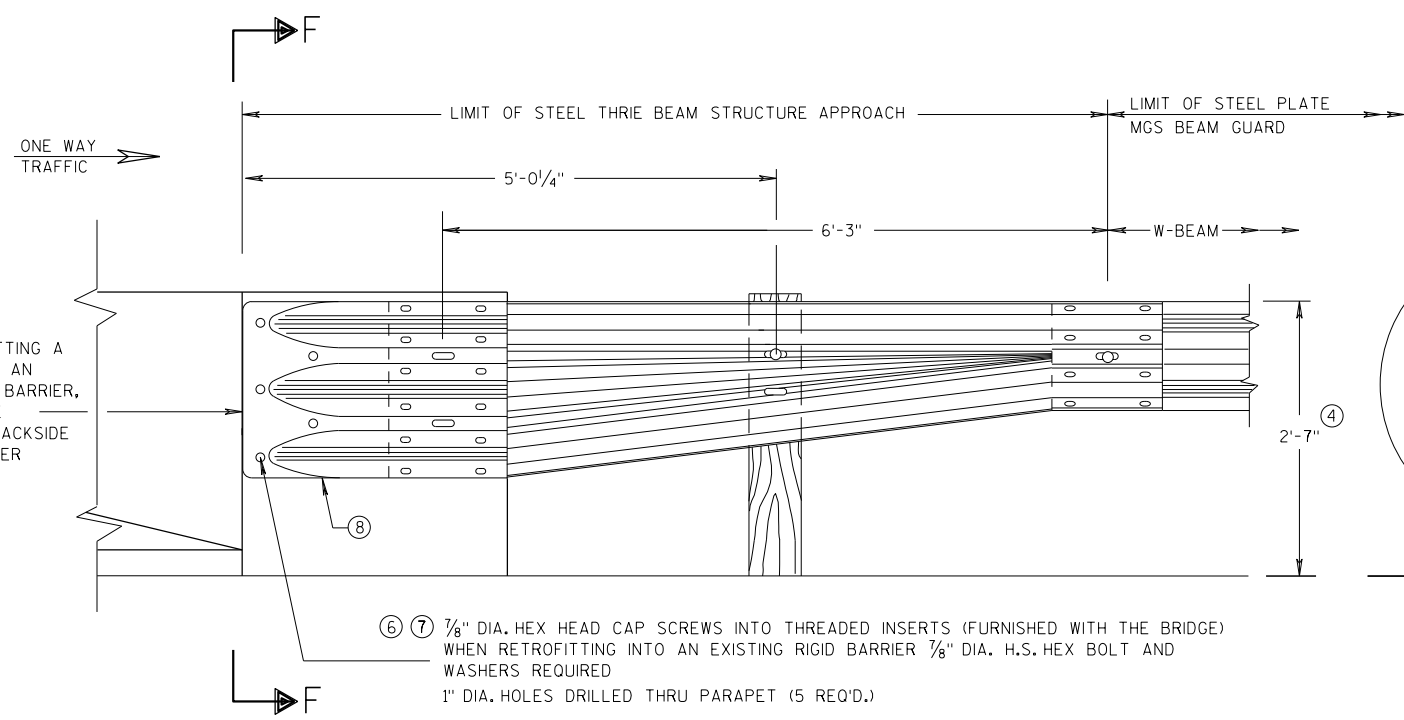
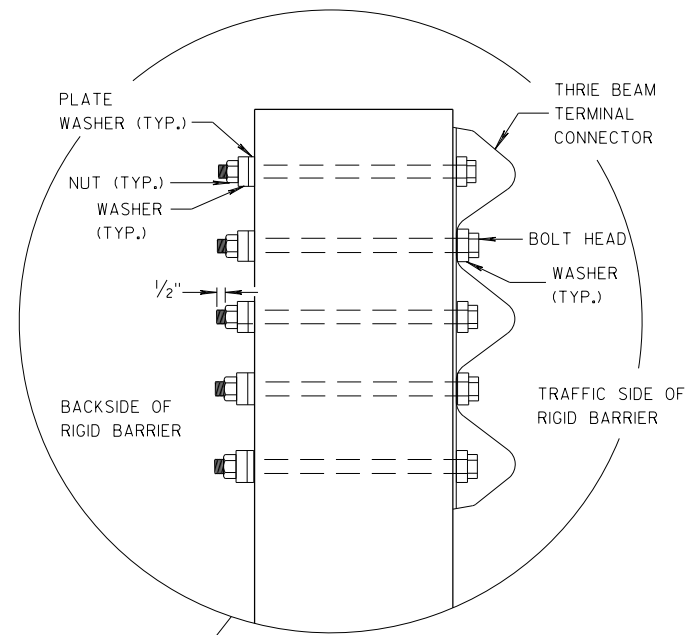
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

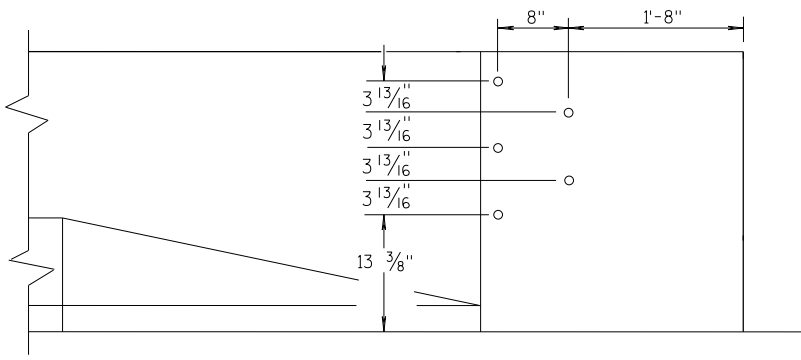


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



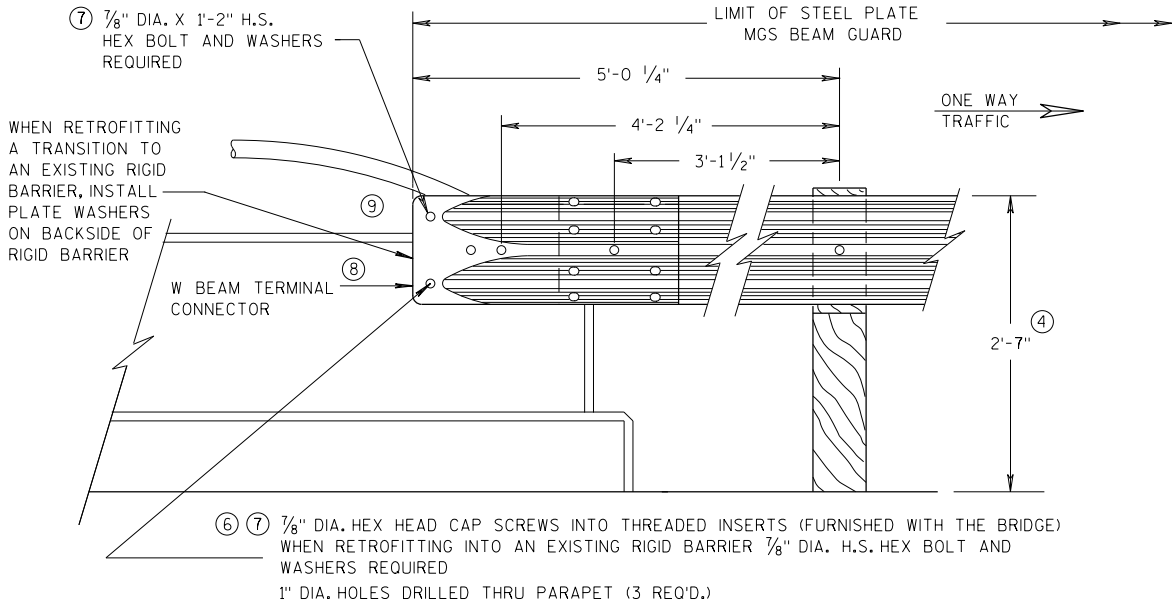
DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE FHWA	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR

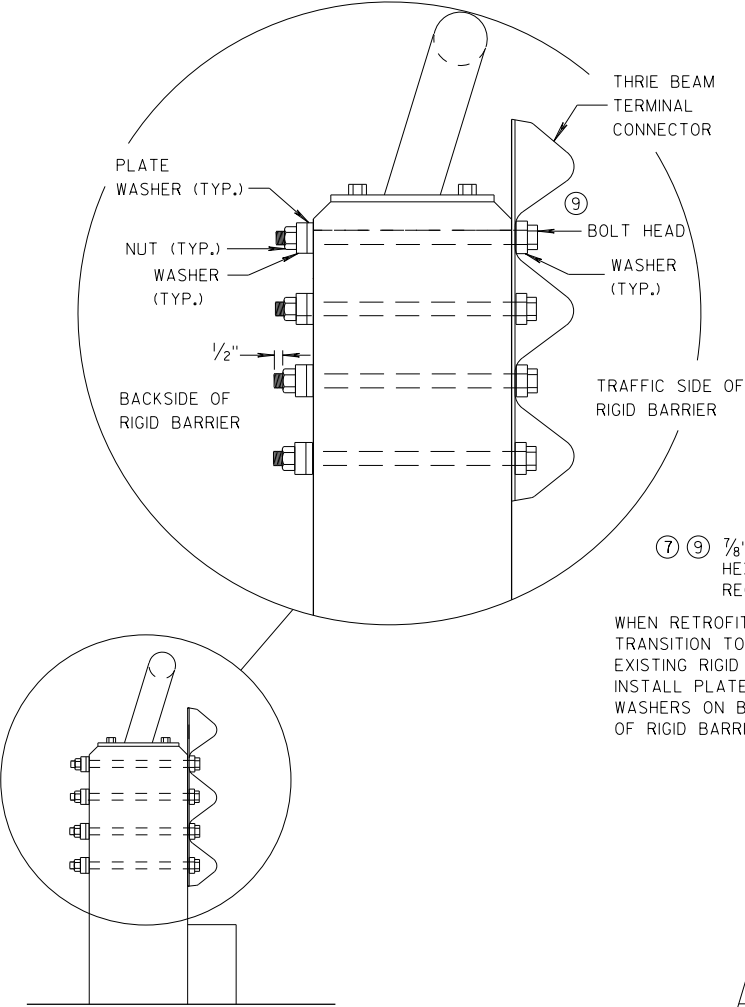
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

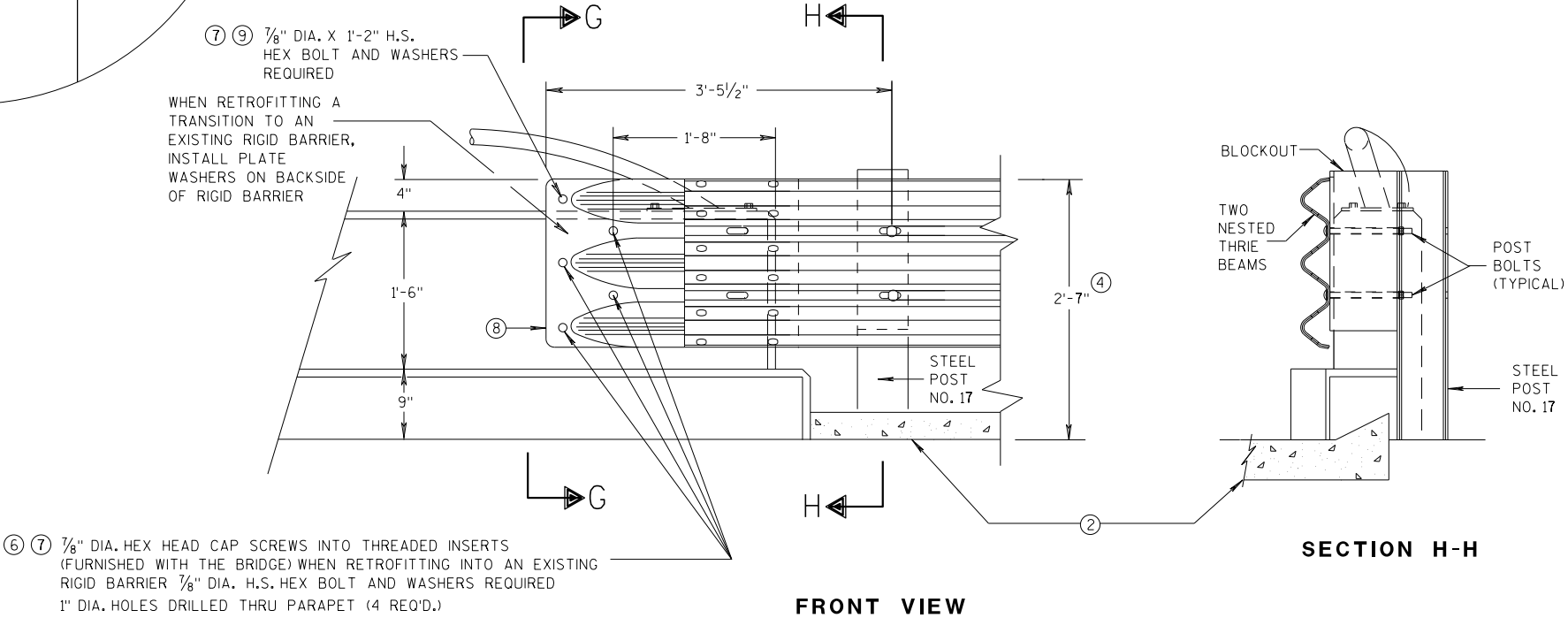
- ②
- OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④
- TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥
- DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦
- BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧
- THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨
- BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

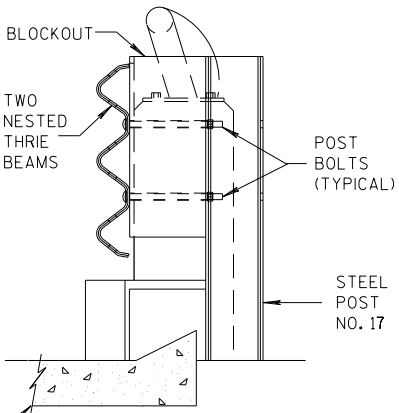


SECTION G-G



FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

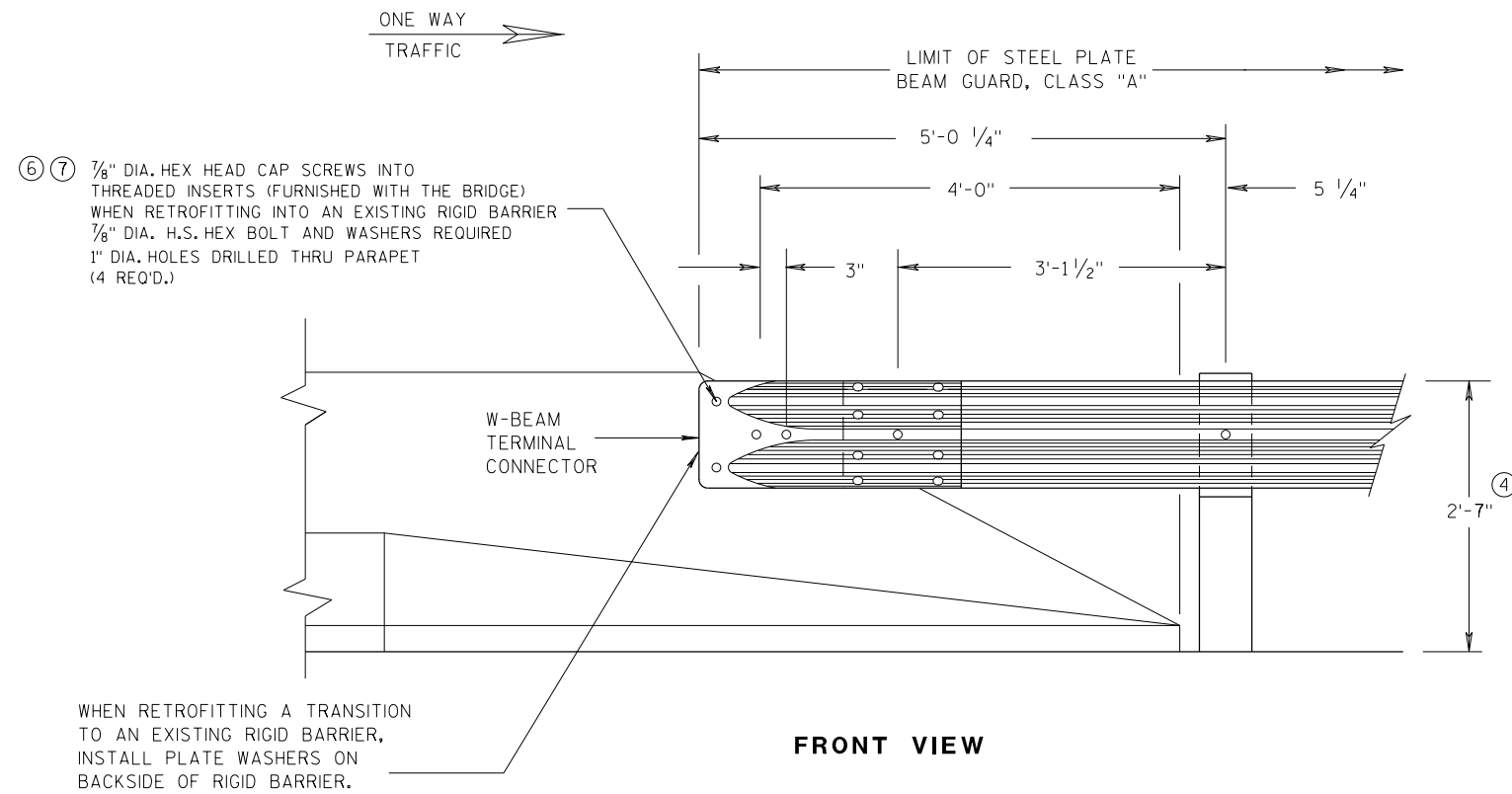


SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

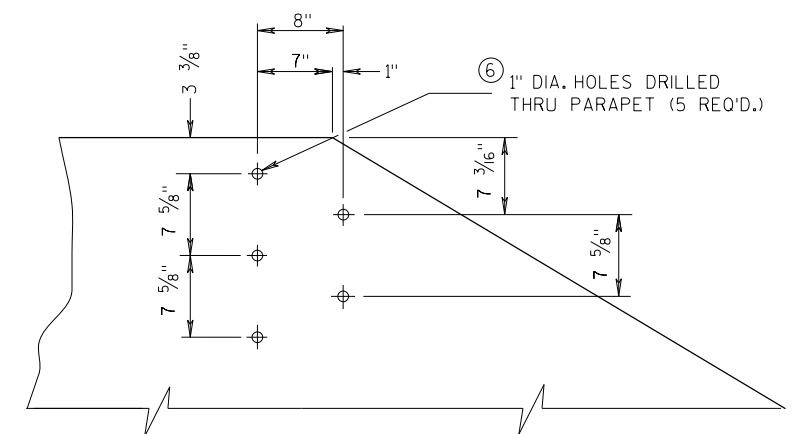
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ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



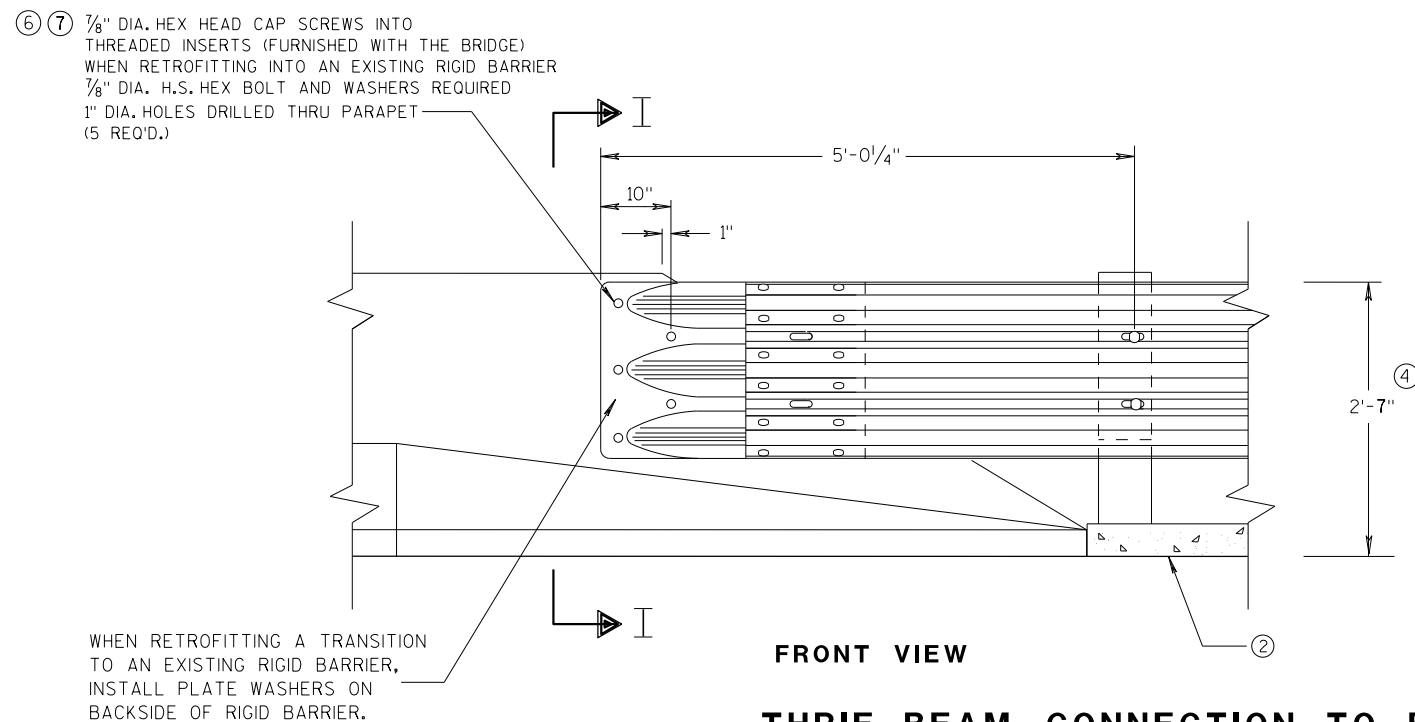
**W BEAM CONNECTION TO
PARAPETS WITH SLOPED ENDS**
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

GENERAL NOTES

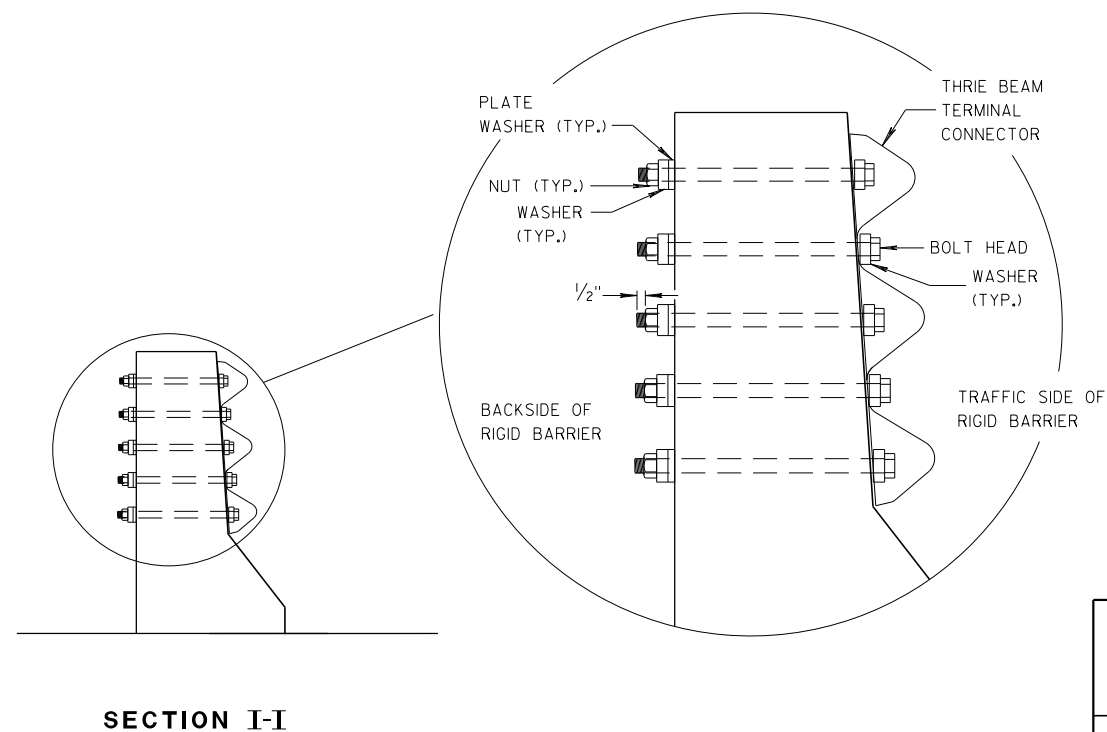
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



**DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION**



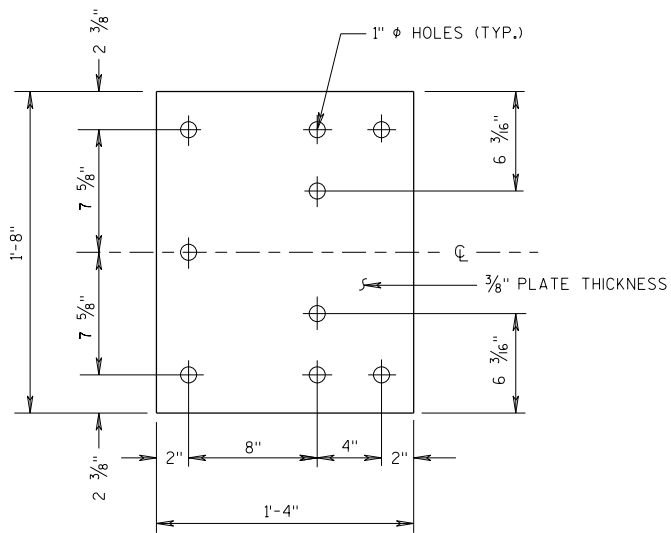
**THRIE BEAM CONNECTION TO BRIDGE
PARAPETS WITH SLOPED ENDS**



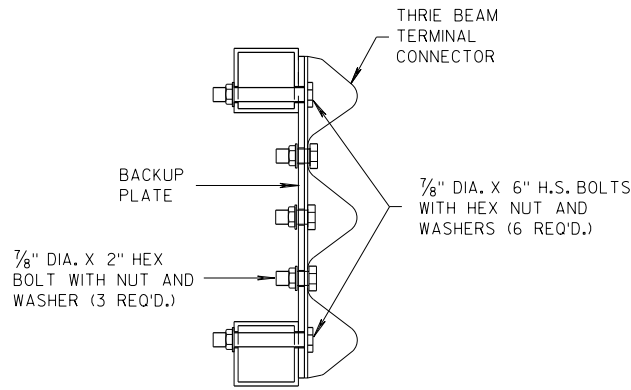
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

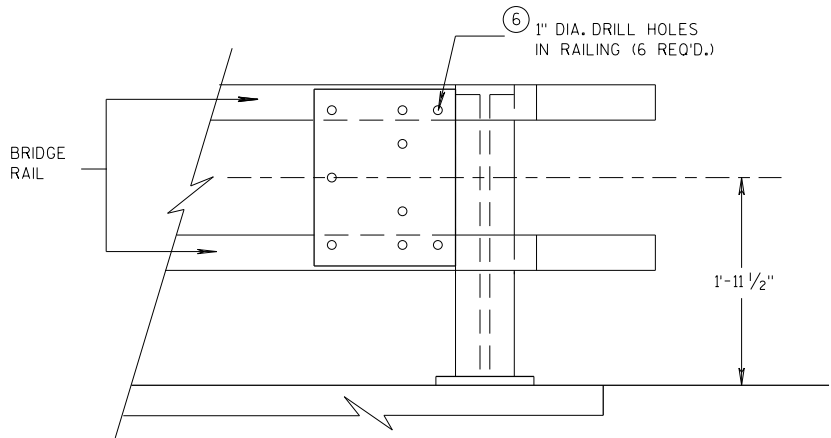
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UNIT SUPERVISOR
FHWA



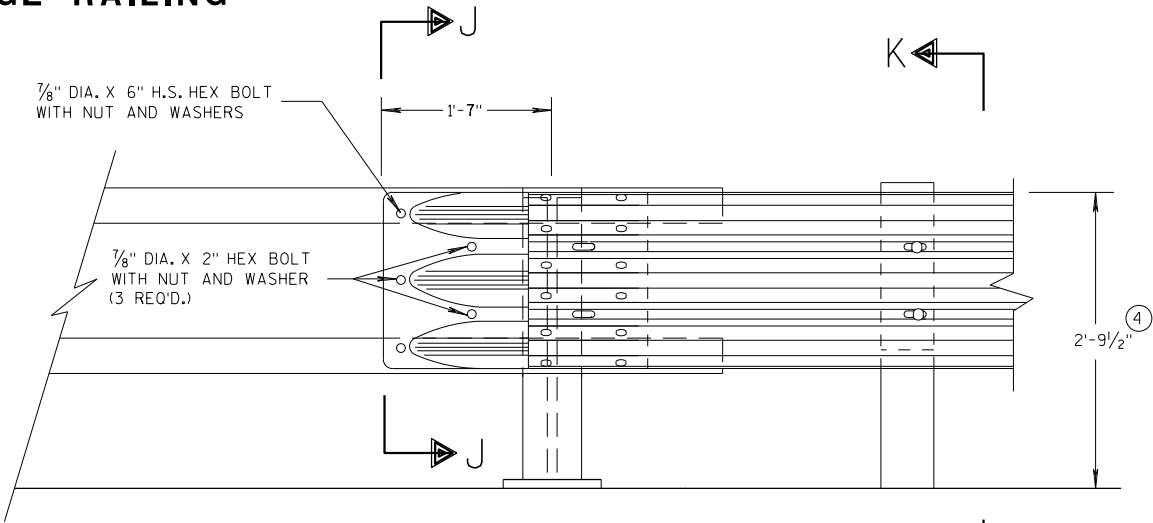
BACK-UP PLATE DETAIL



SECTION J-J

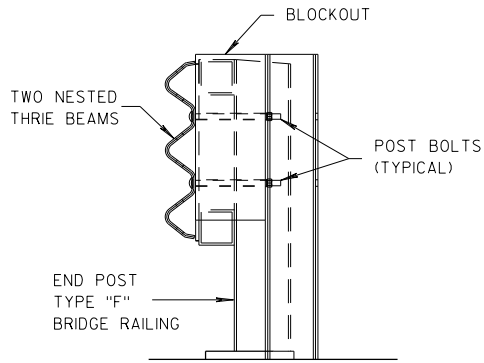


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

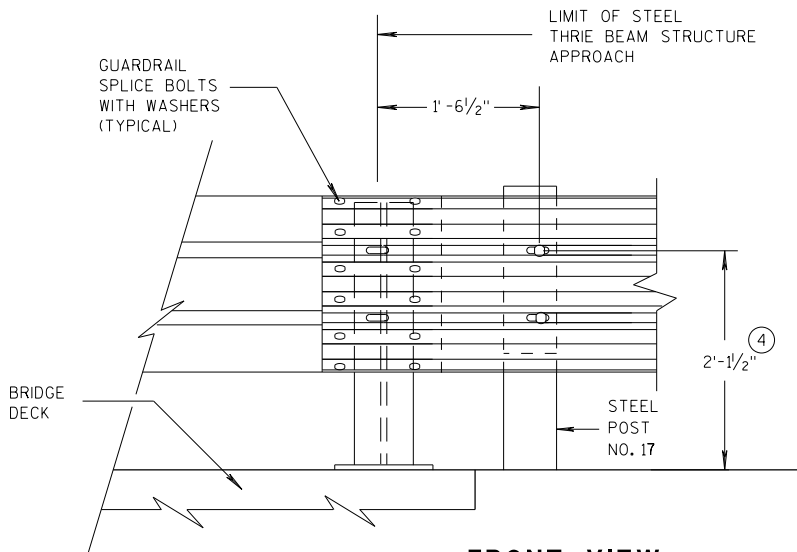
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



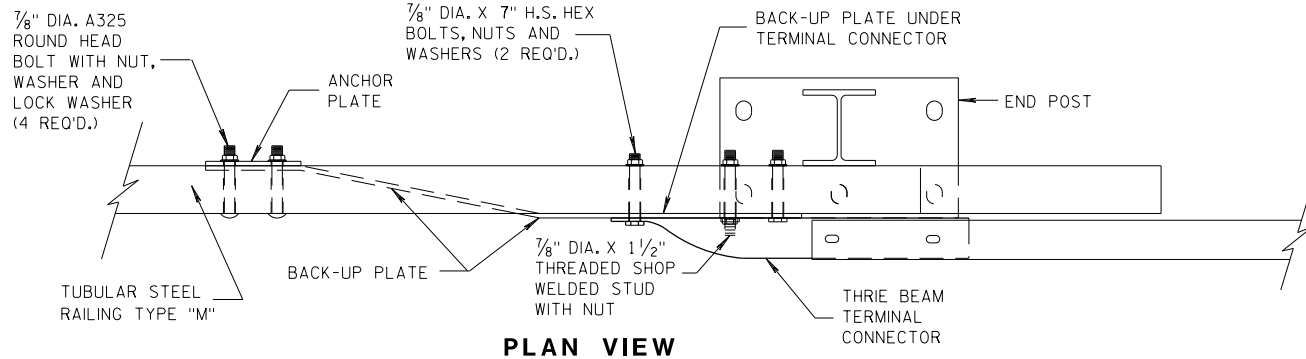
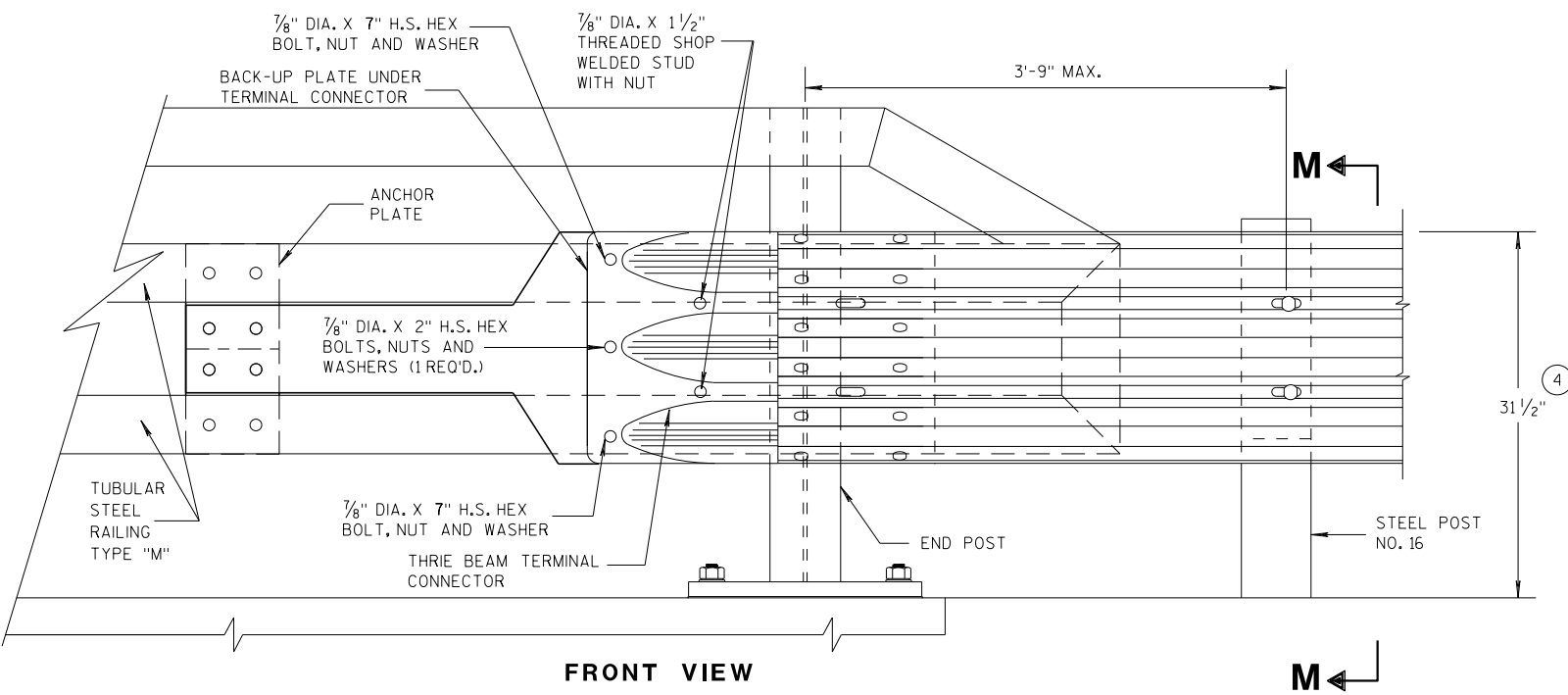
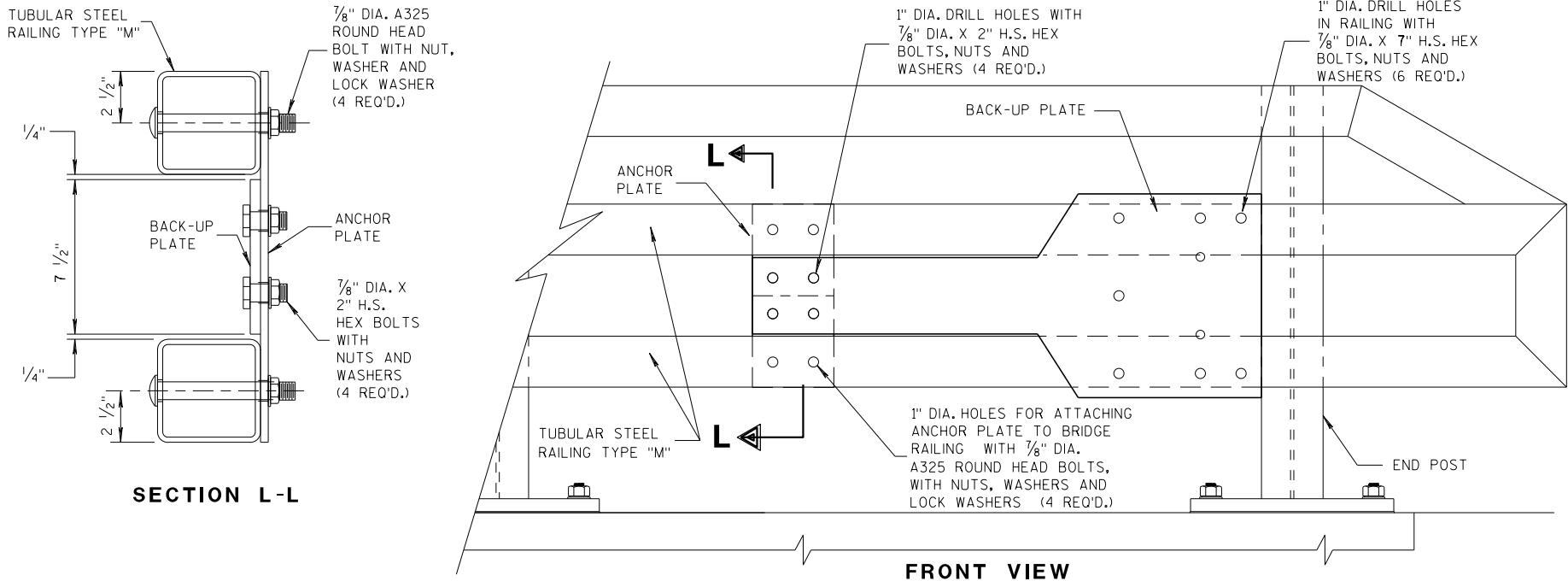
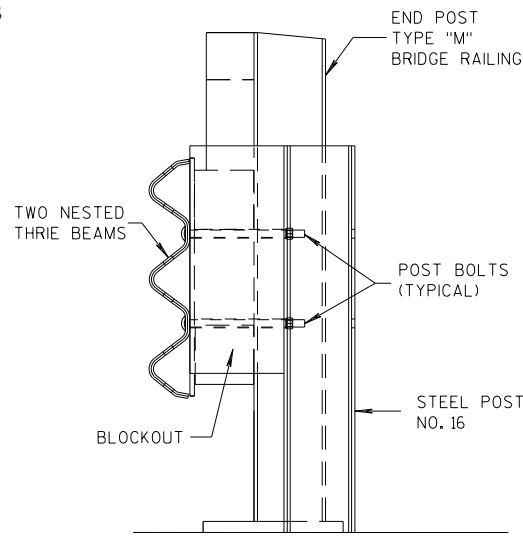
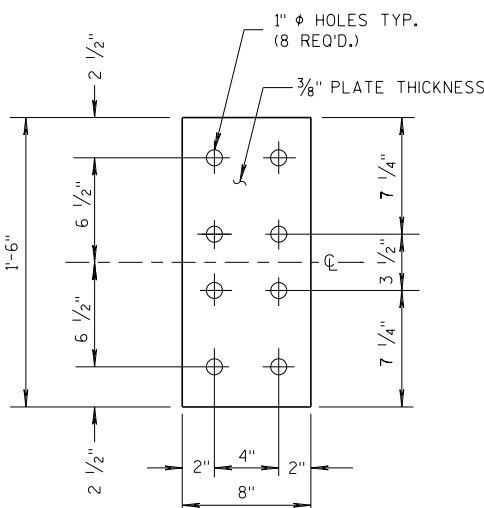
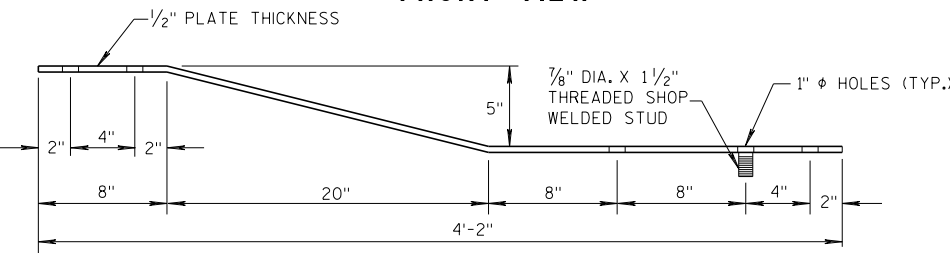
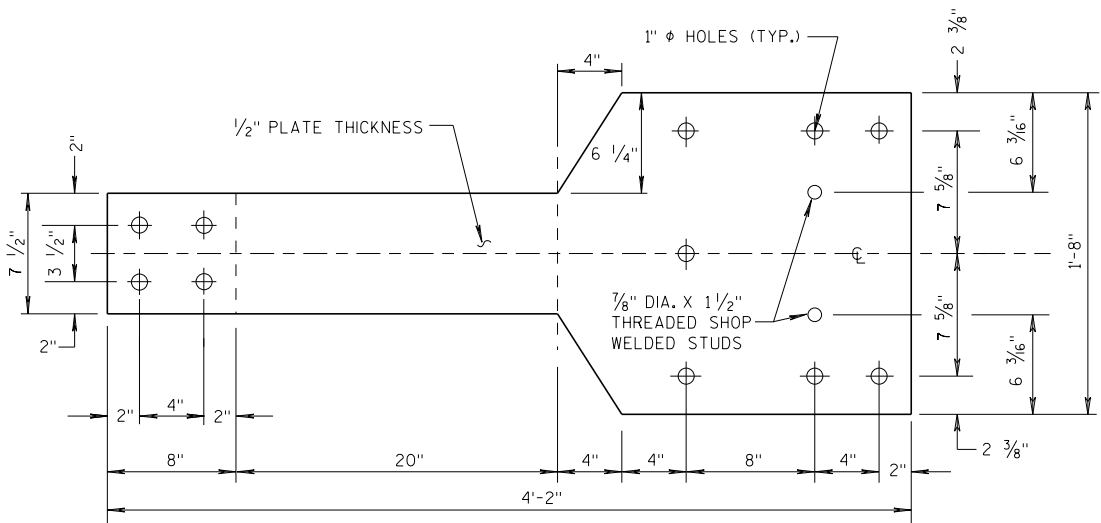
FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
07/2018 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR



COVER PLATE PANELS ARE $\frac{3}{16}$ " THICK.

ALL STIFFENERS ARE $\frac{1}{4}$ " THICK.















CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

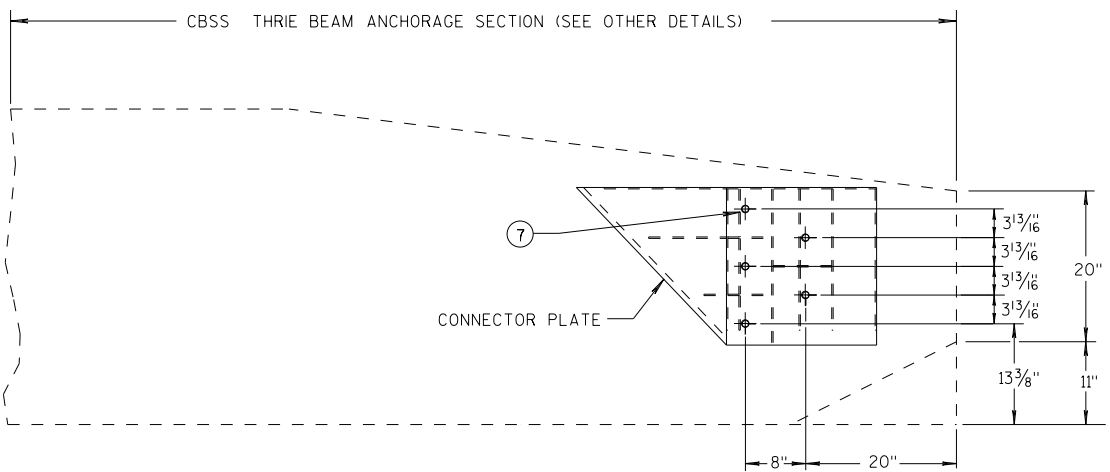
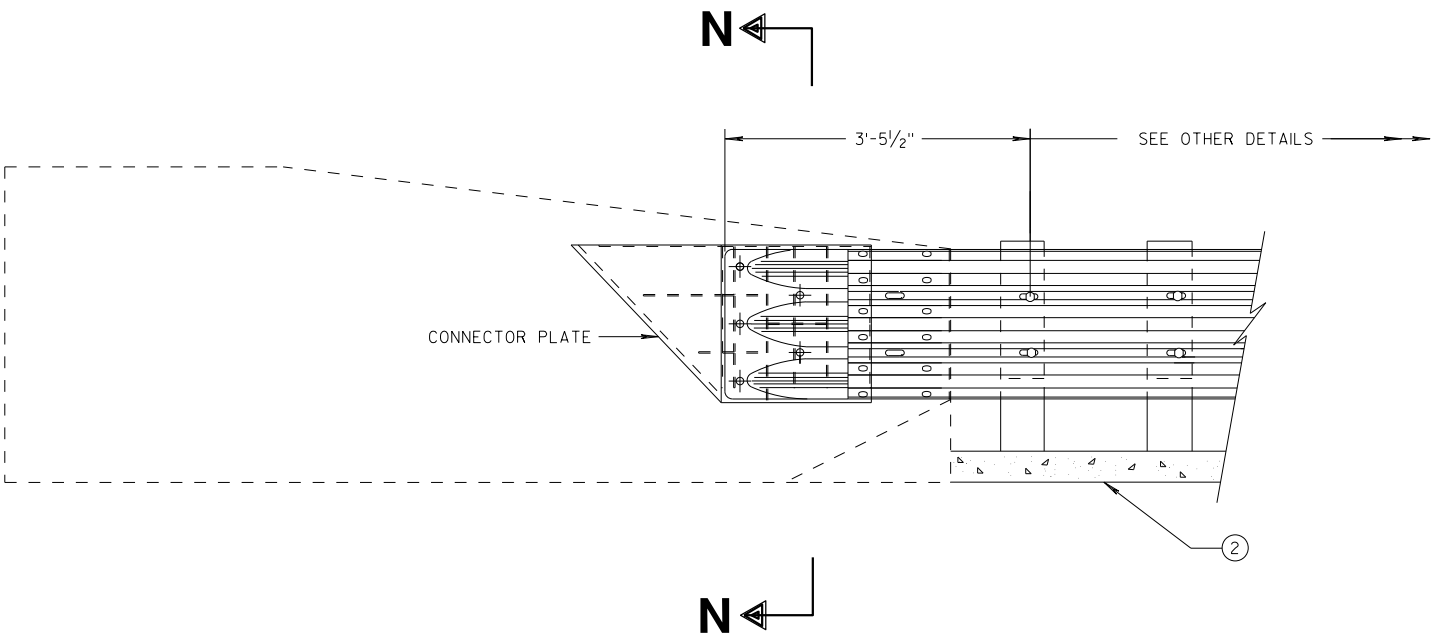
- 10 STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- 11 STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
 $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2".

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 9/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 1/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 1/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 9/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 1/8" x 9 7/8" x 3 5/8" x 9 1/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

SINGLE SLOPE CONNECTION PLATE

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>7/2018</u> DATE	<u>/S/ Rodney Taylor</u> ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



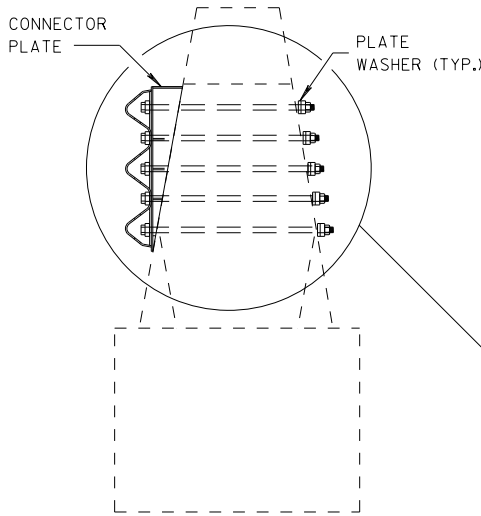
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

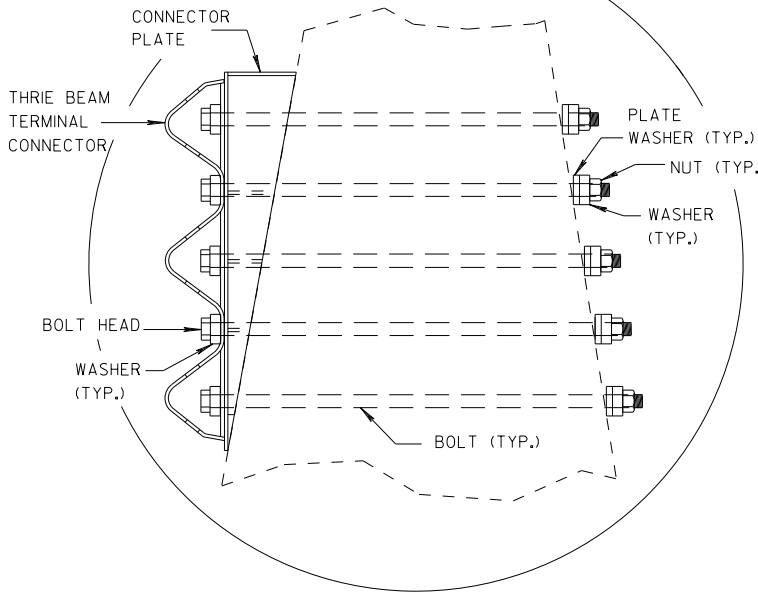
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



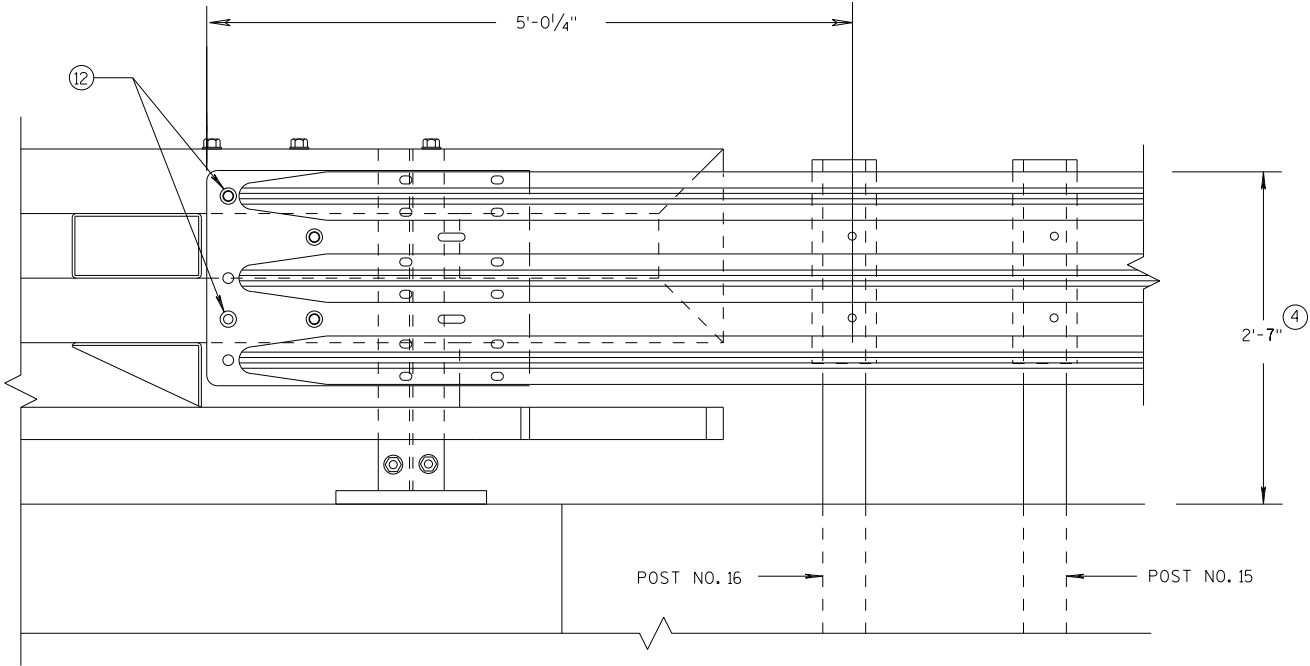
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

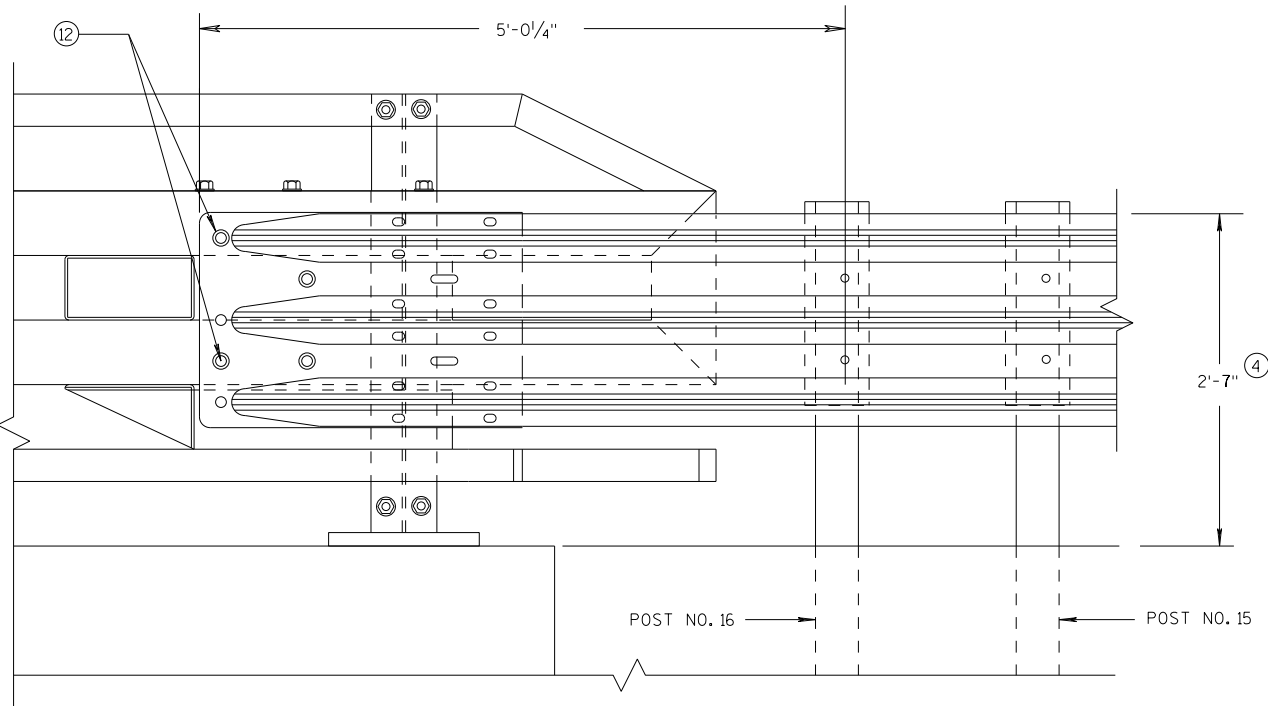
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7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST
THRIE BEAM RAIL ATTACHMENT

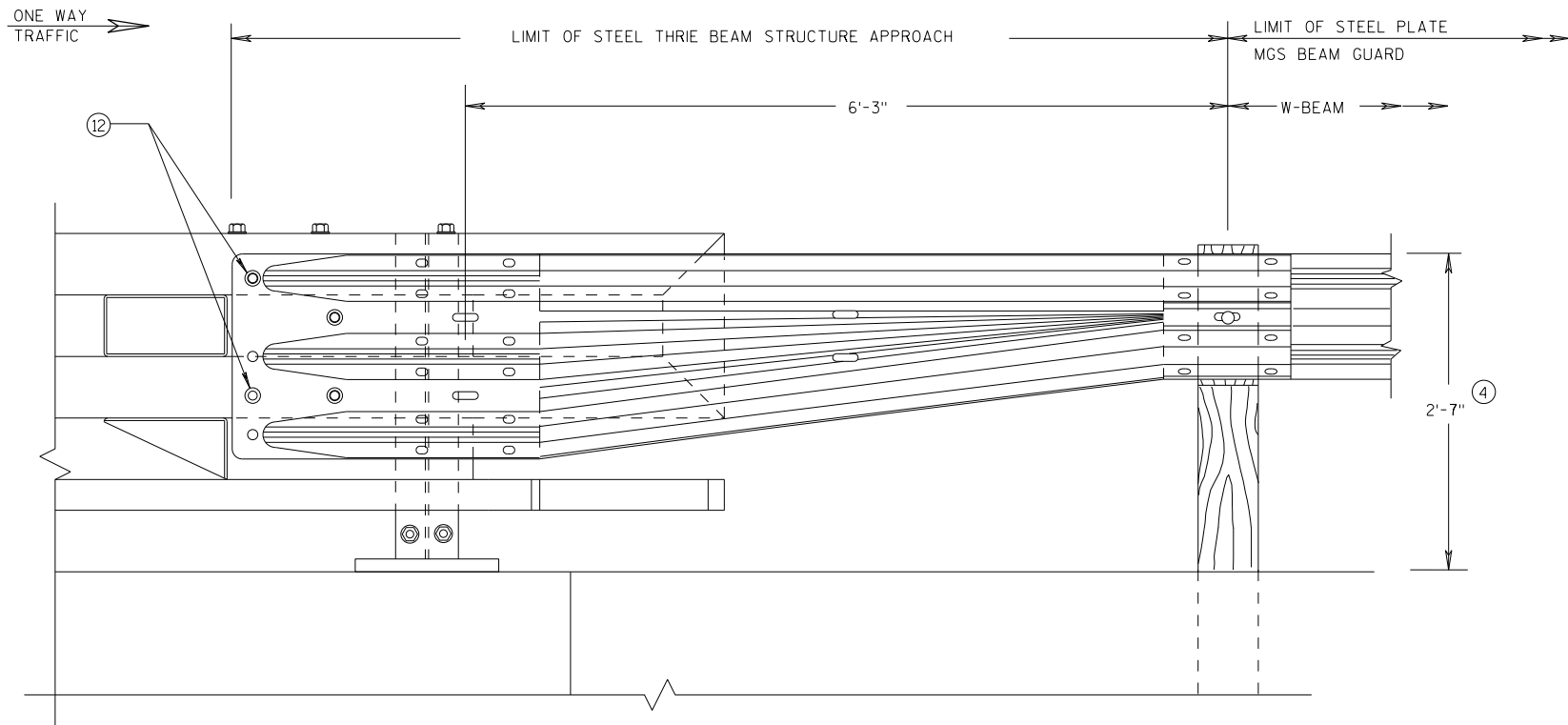


ELEVATION OF DETAIL AT NY4 END POST
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/S/ Rodney Taylor
7/2018	ROADWAY STANDARDS DEVELOPMENT
DATE	UNIT SUPERVISOR
FHWA	



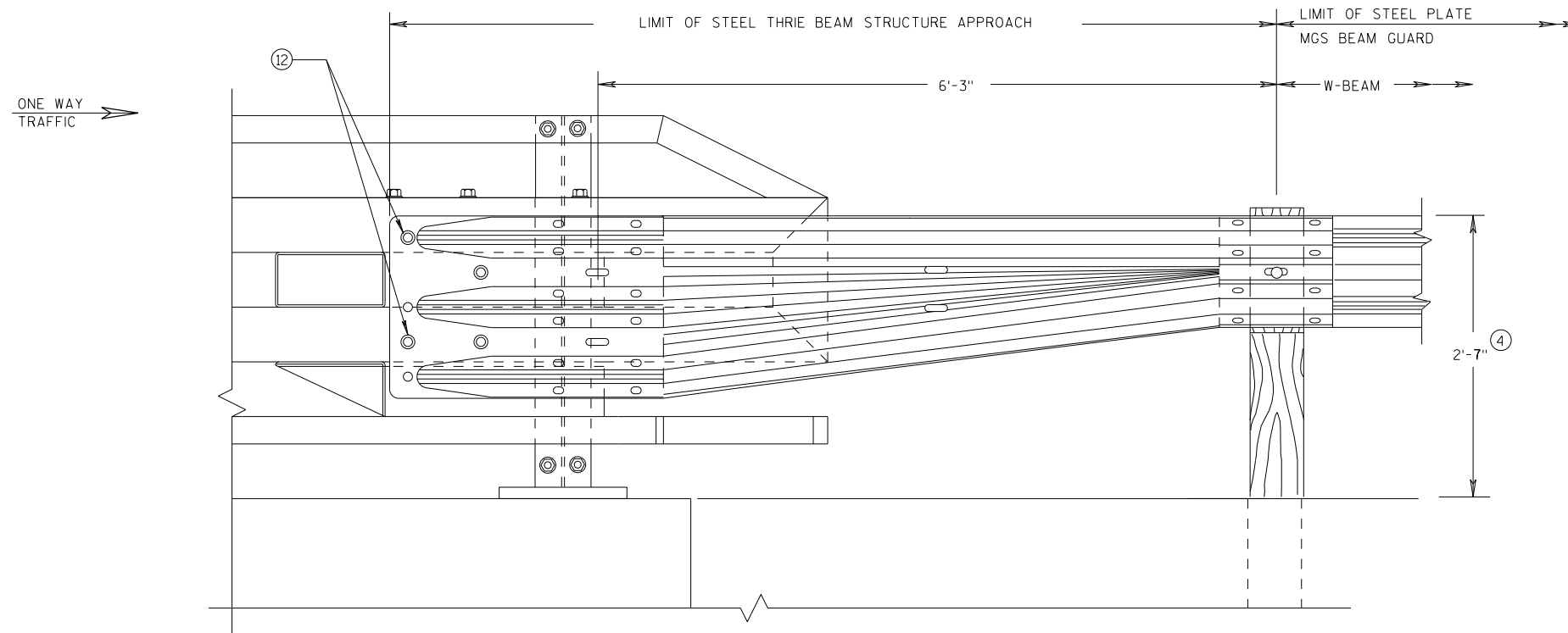
GENERAL NOTES

④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

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FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY3" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO BRIDGE RAILING TYPE "NY4" (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

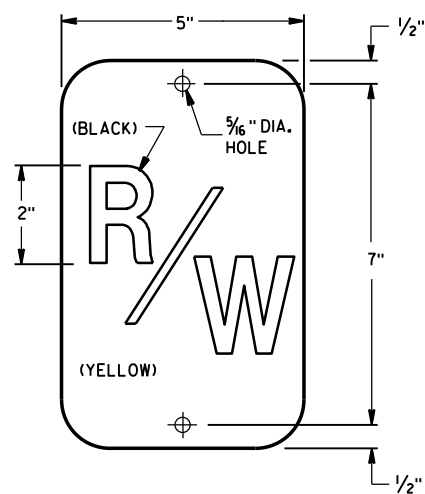
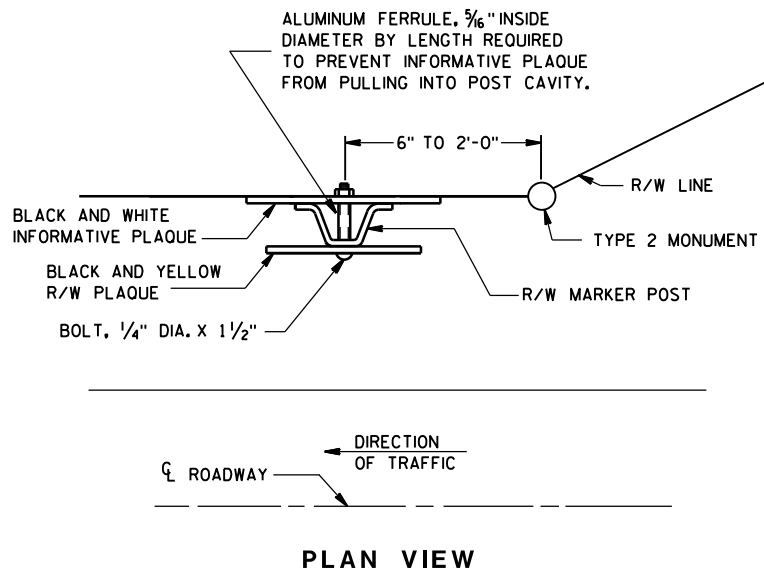
7/2018

DATE

FHWA

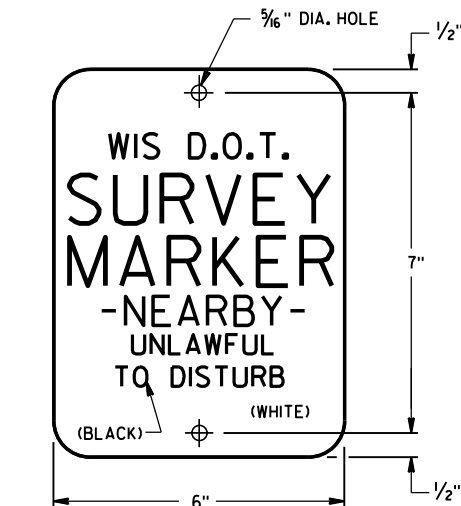
/S/ Rodney Taylor

ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



R/W PLAQUE

THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



INFORMATIVE PLAQUE

GENERAL NOTES

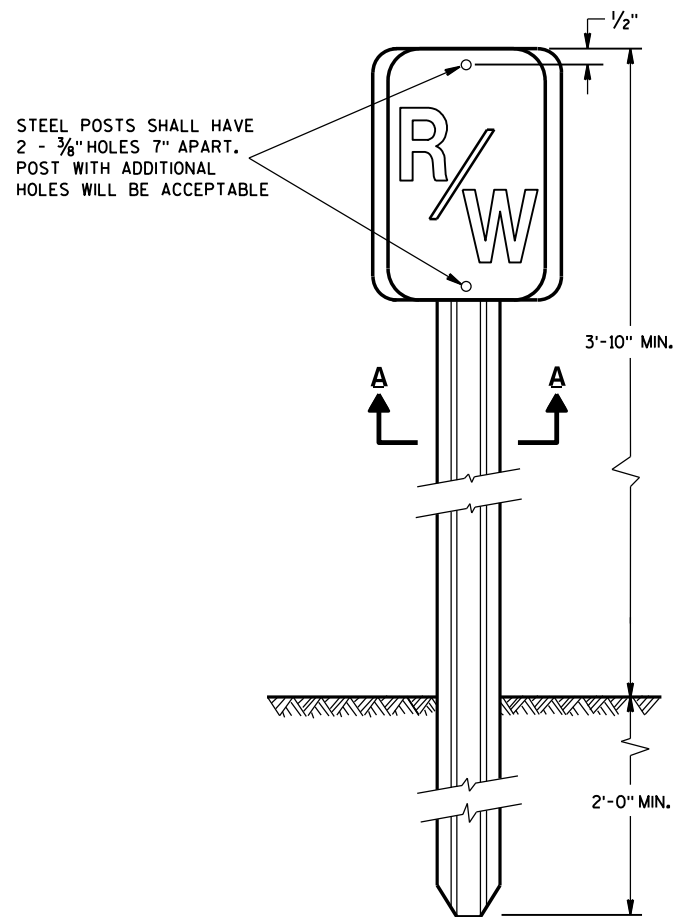
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

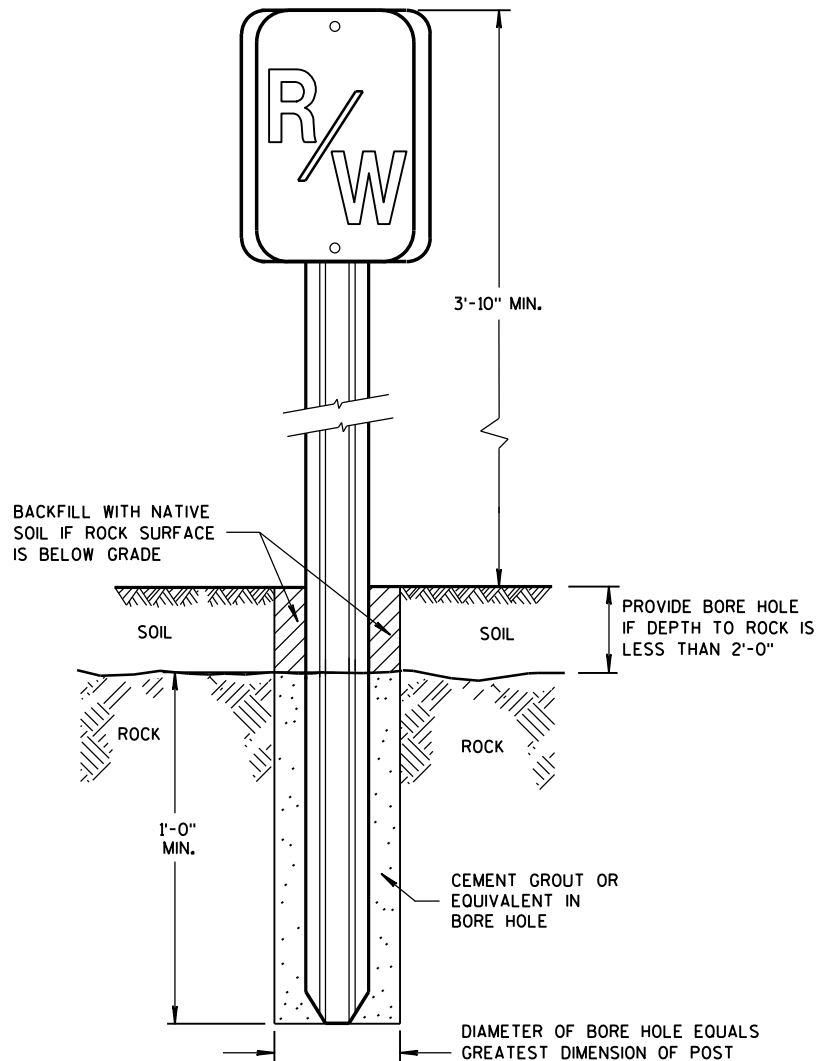
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

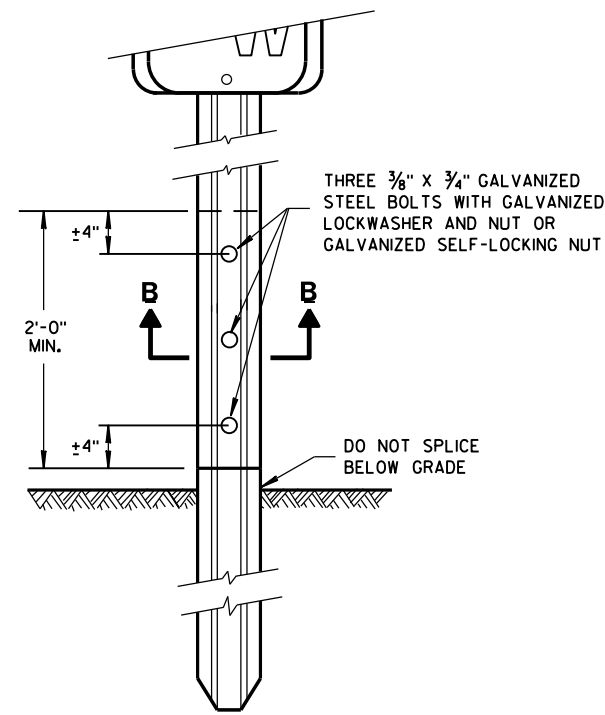
- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



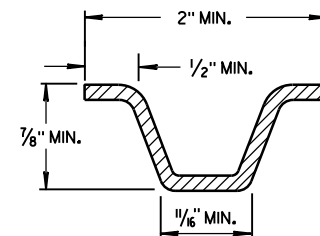
**FRONT VIEW
STEEL MARKER POST**



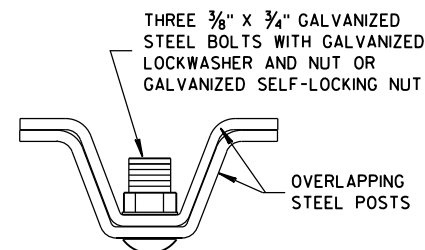
**FRONT VIEW
ROCK INSTALLATION** ①



**FRONT VIEW
SPLICE DETAIL**



SECTION A-A

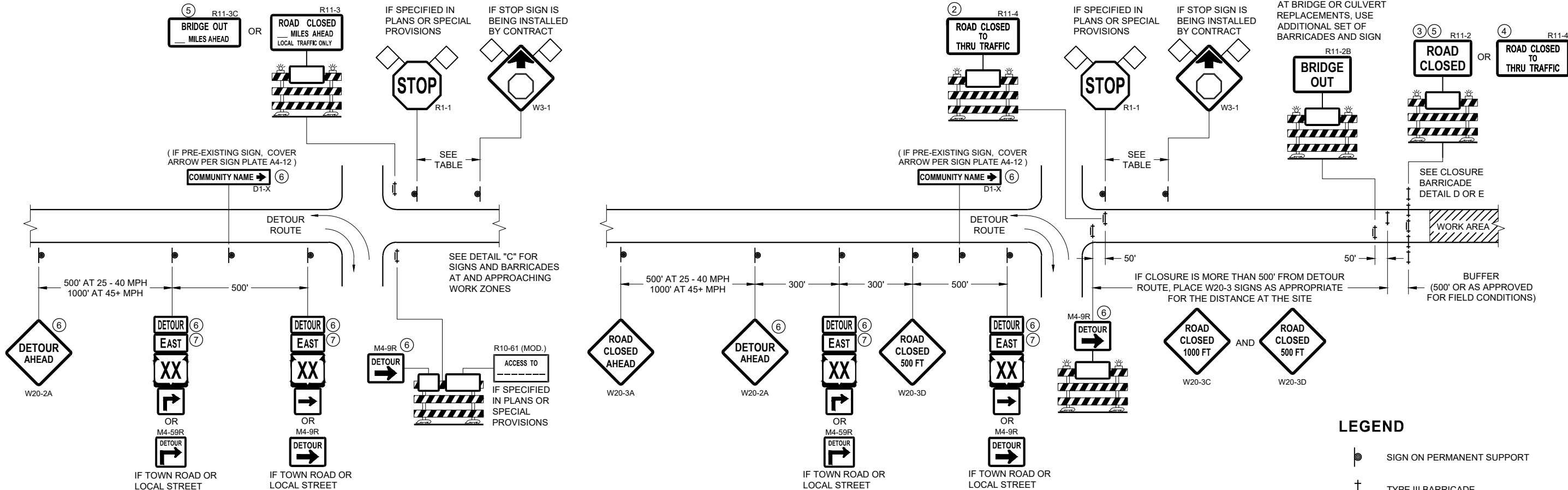


SECTION B-B

**MARKER POST
FOR RIGHT-OF-WAY**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
2/18/2016 DATE /S/ Ray Kumapayi
CHIEF SURVEYING AND MAPPING ENGINEER
FHWA



LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA
- FLAGS, 16" X 16" MIN. (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

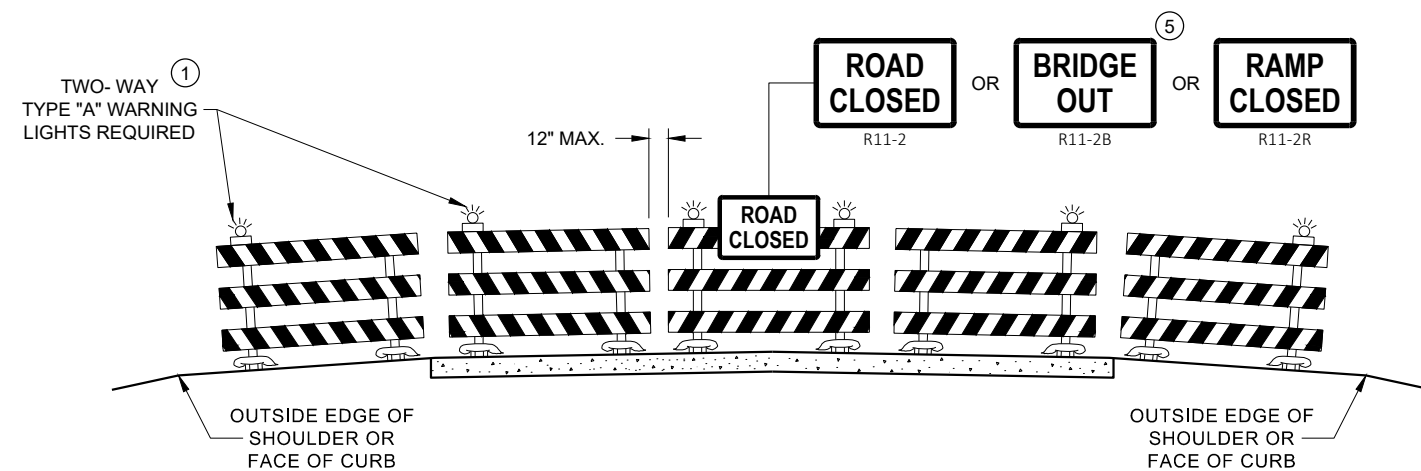
SEE SDD 15C2-SHEET "b" FOR GENERAL NOTES AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

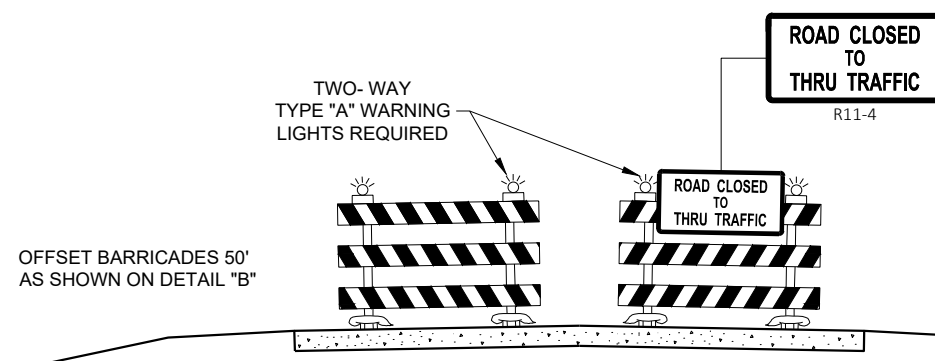
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11 - 2 SHALL BE 48" X 30"

R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"

M4 - 9 SHALL BE 30" X 24"

M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M4 - 8 SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)

M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)

MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)

D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1 - 1 SHALL BE 36" X 36"

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

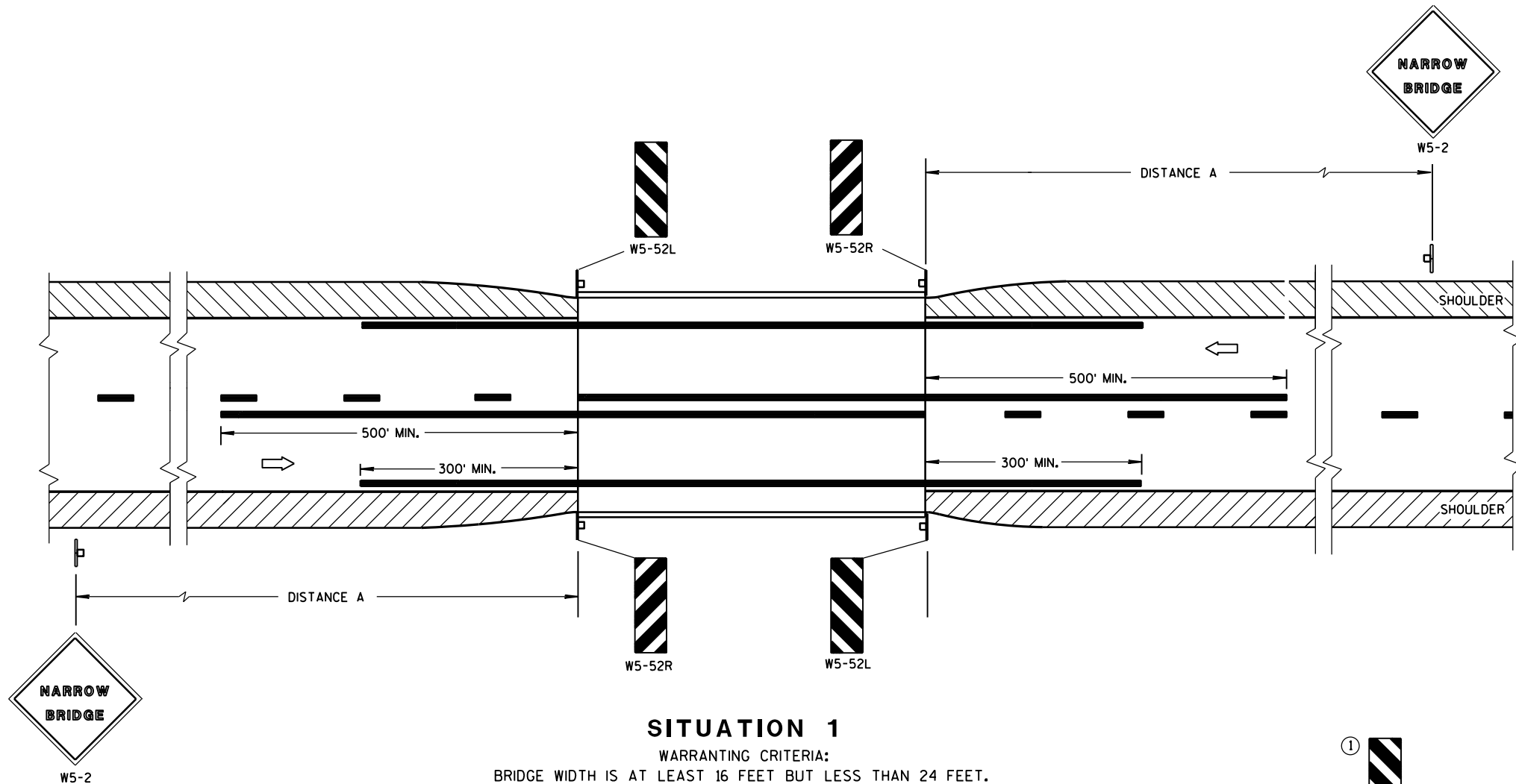
BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018
DATE

/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

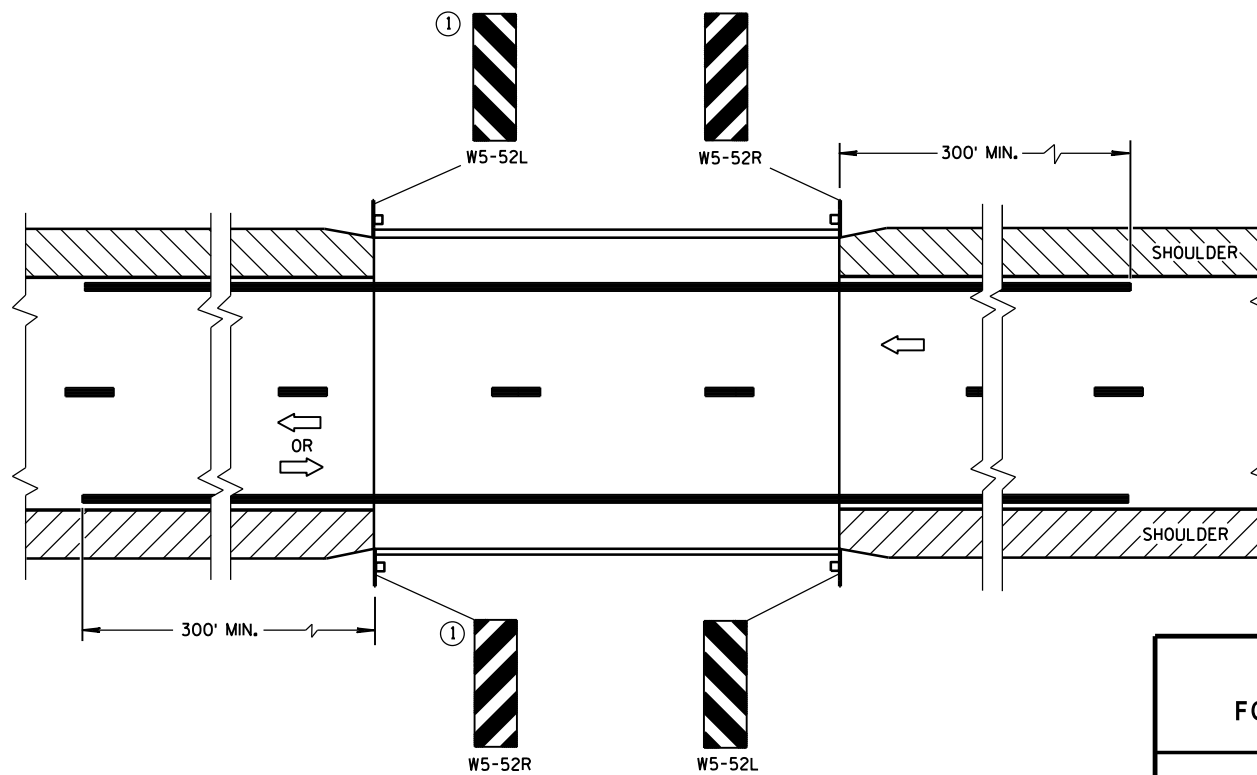
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

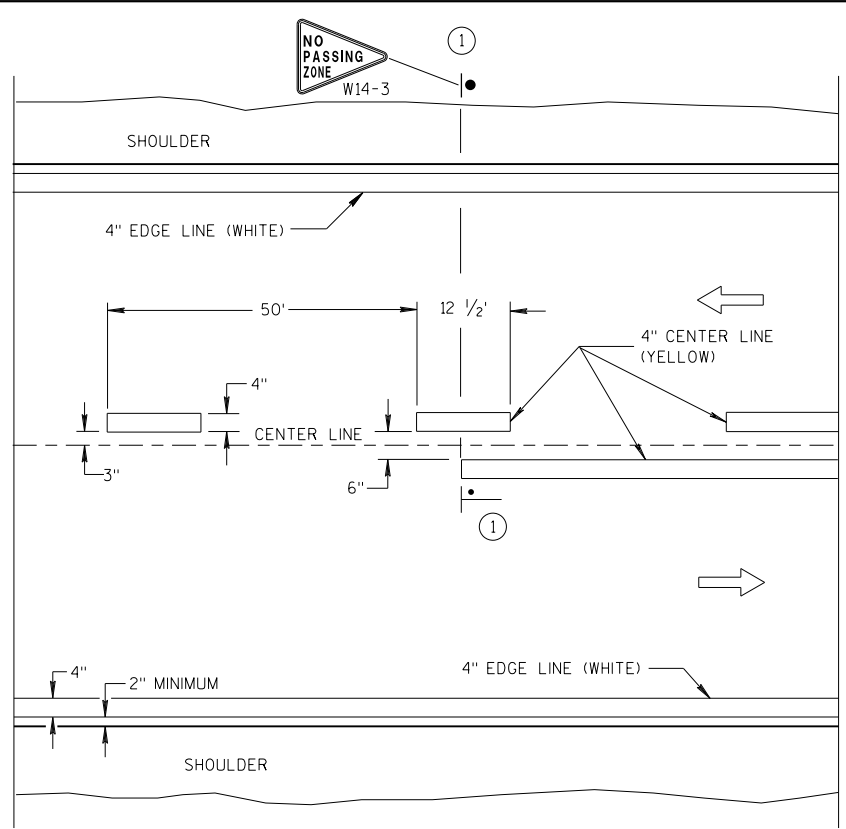
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

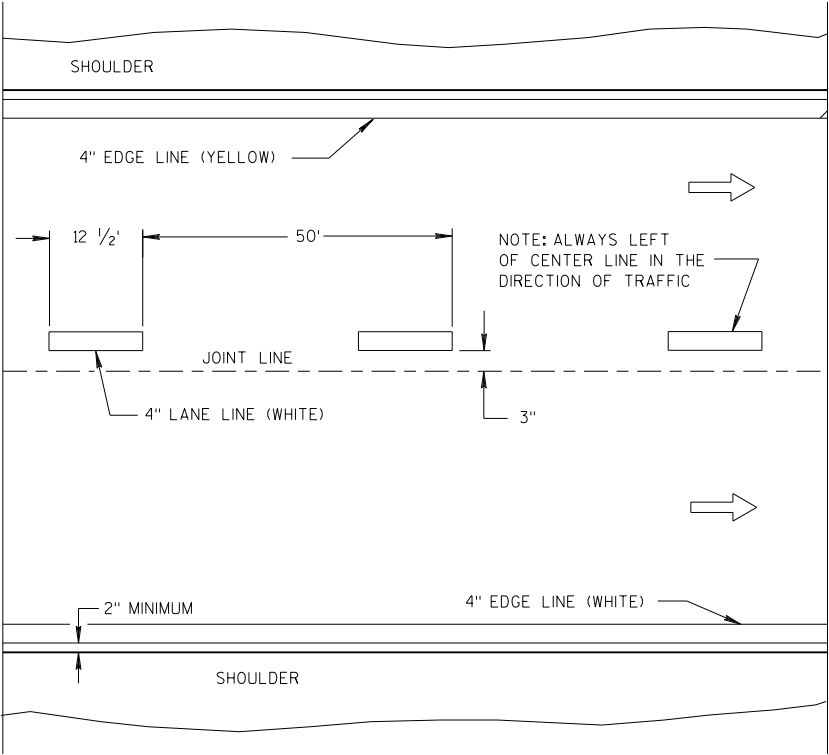
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

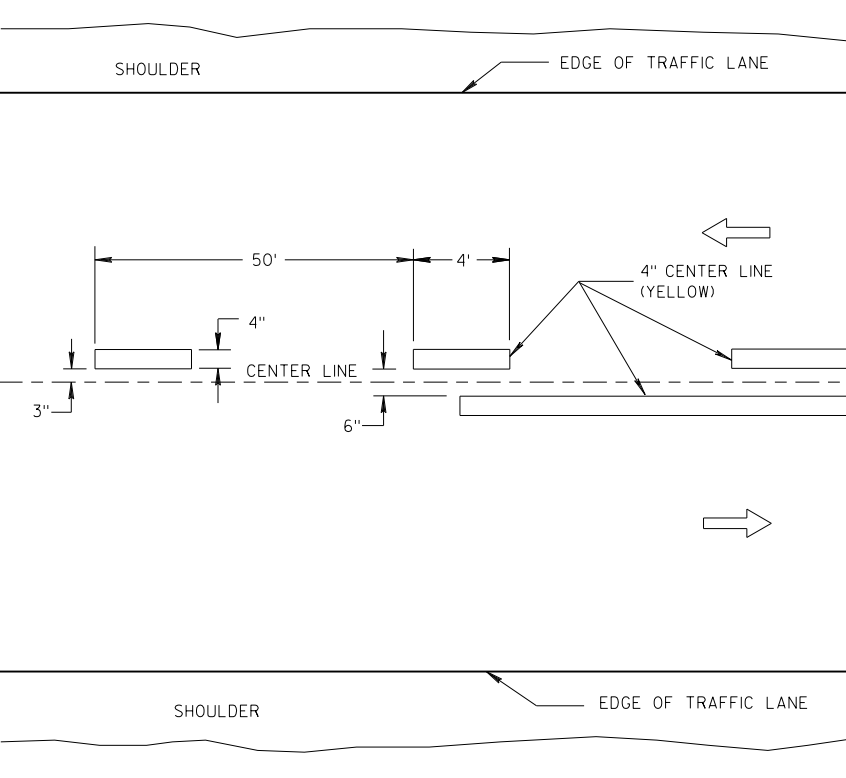


TWO WAY TRAFFIC

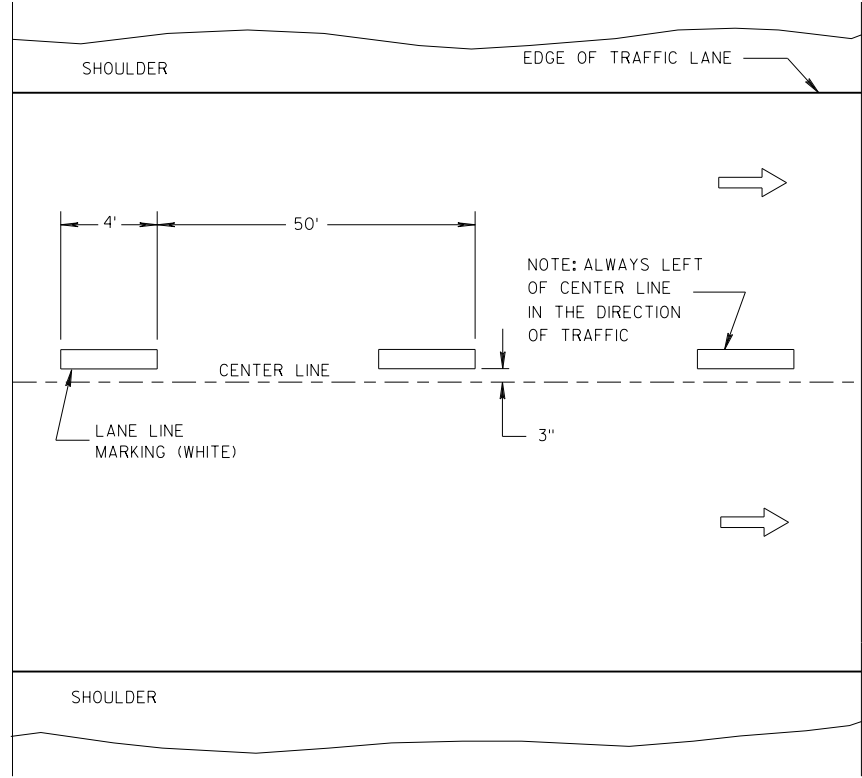


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

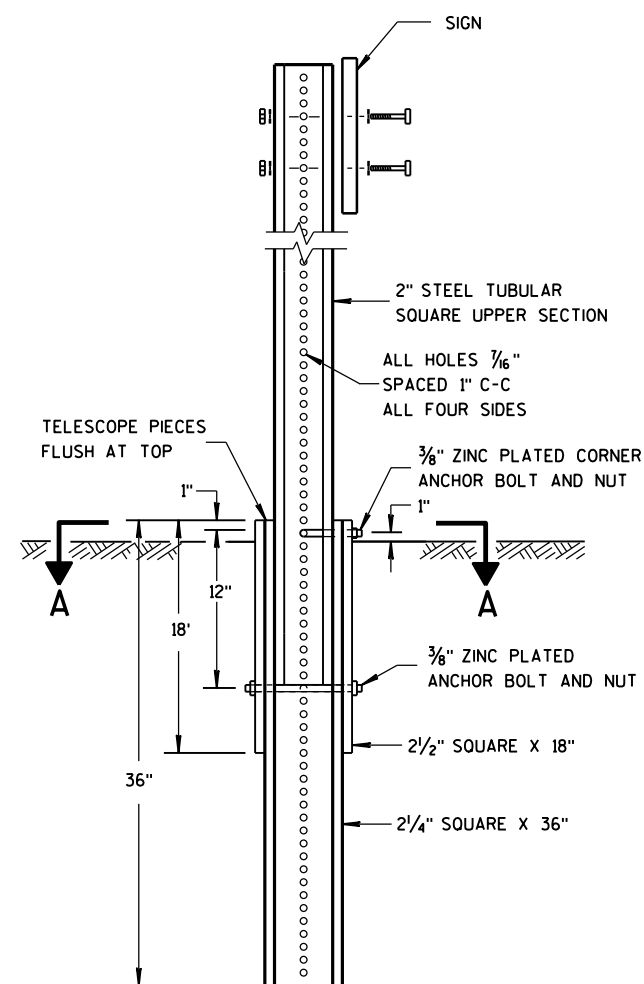
NOTE

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

LONGITUDINAL MARKING (MAINLINE)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 7/2018 DATE	/S/ Matthew R. Rauch STATE SIGNING AND MARKING ENGINEER
FHWA	



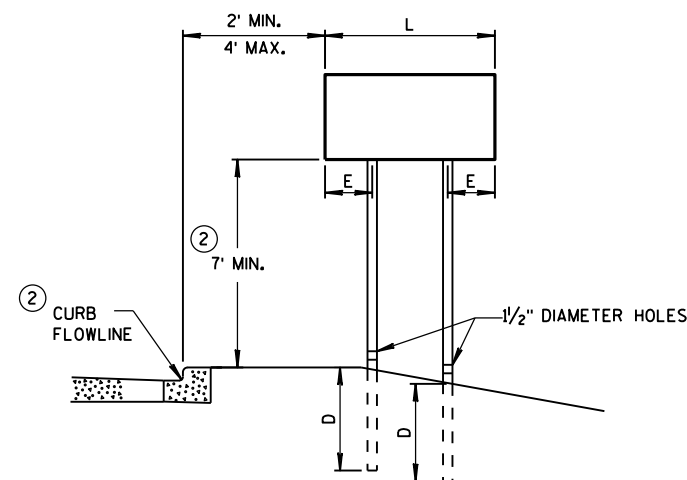
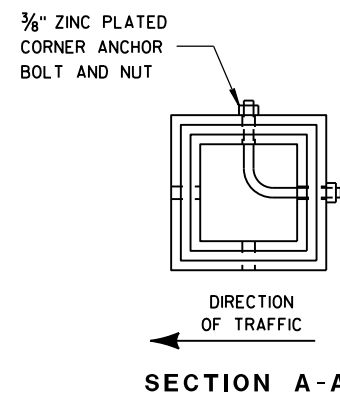
DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ.FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

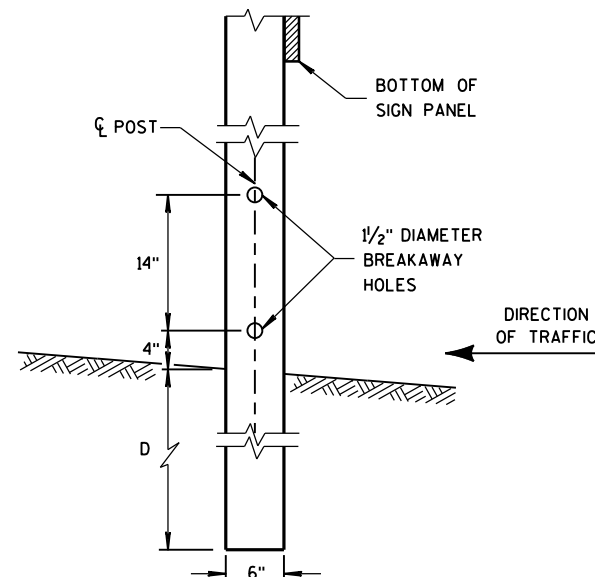


URBAN AREA

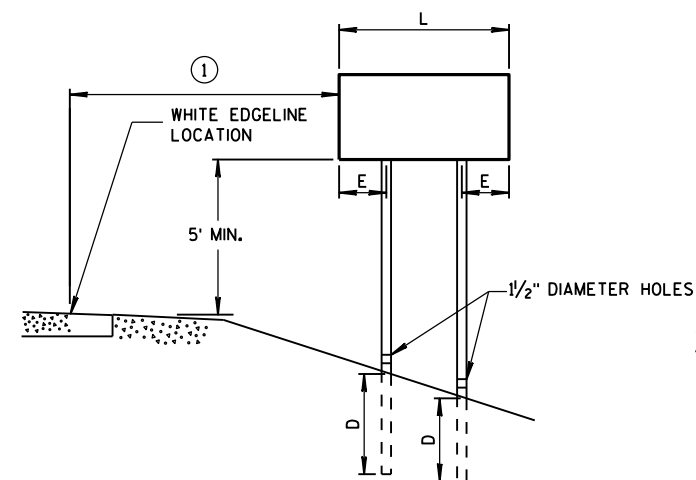
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

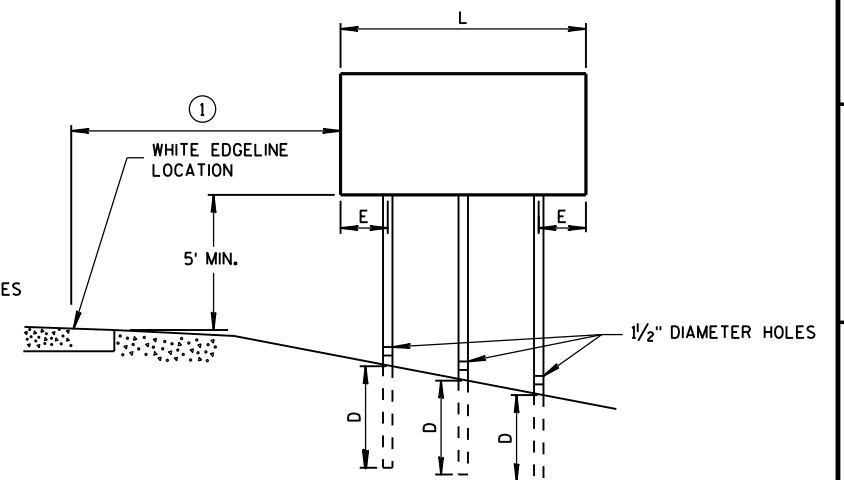
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA



4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

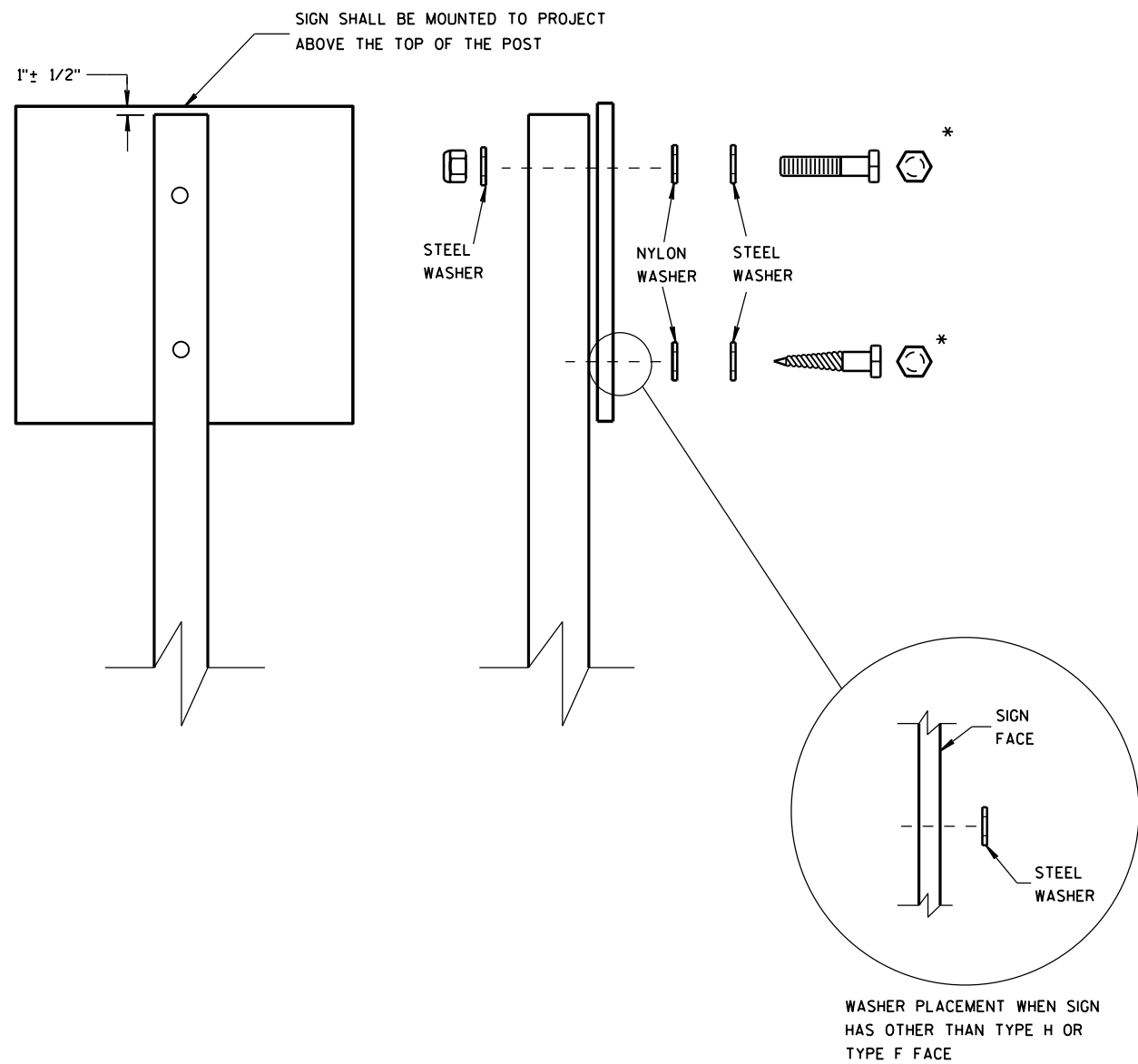
SEE NOTE (3)

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

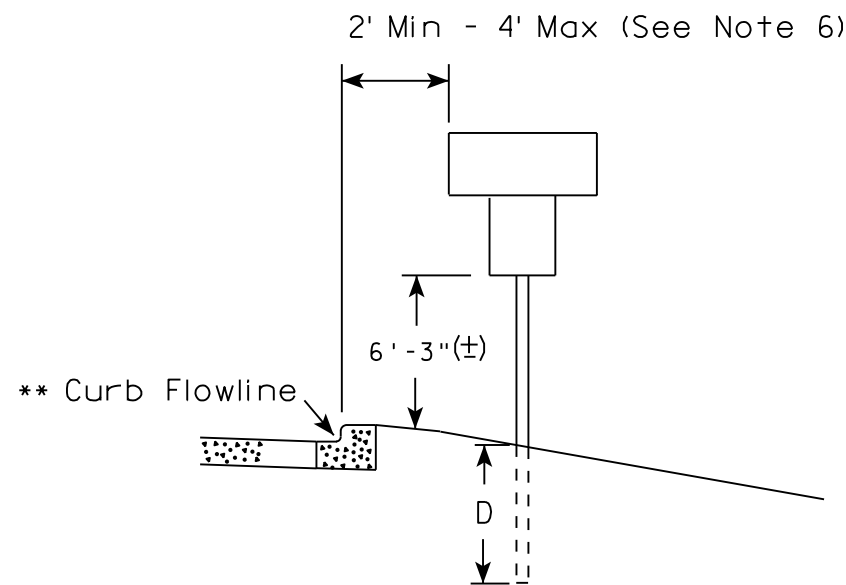
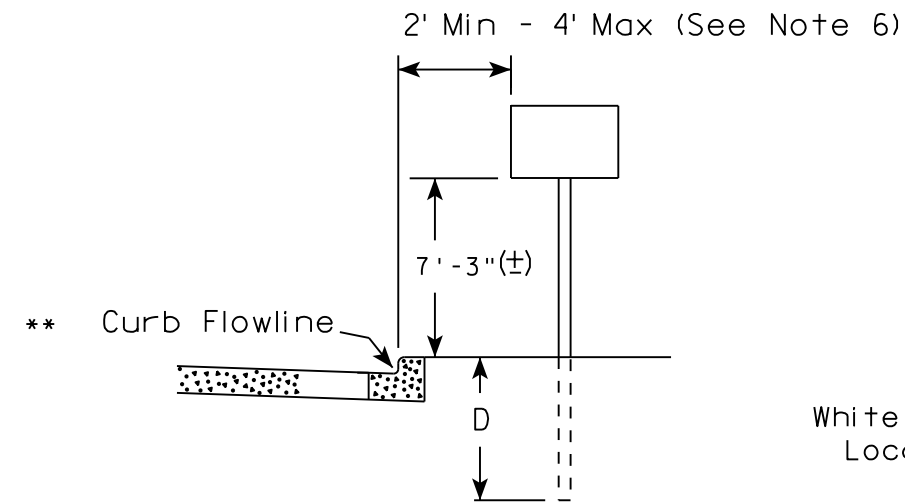
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

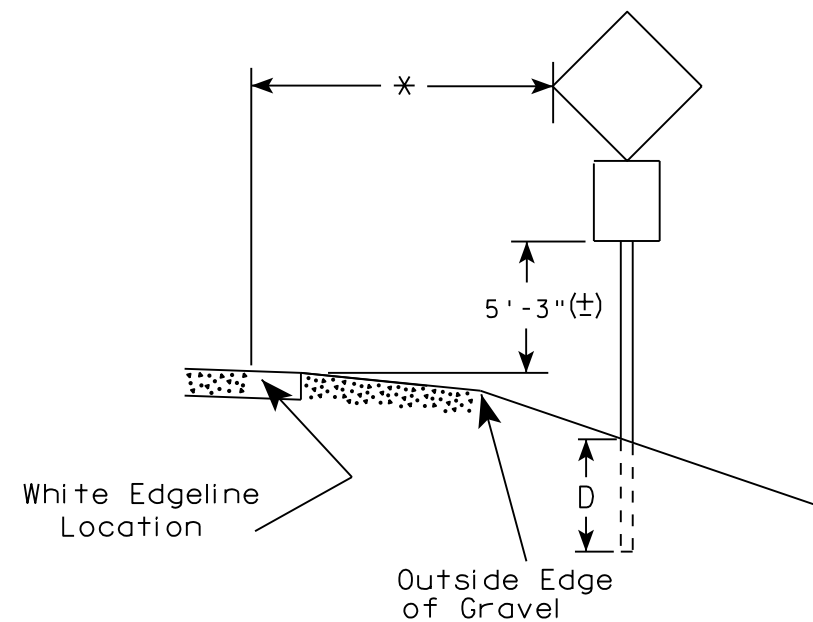
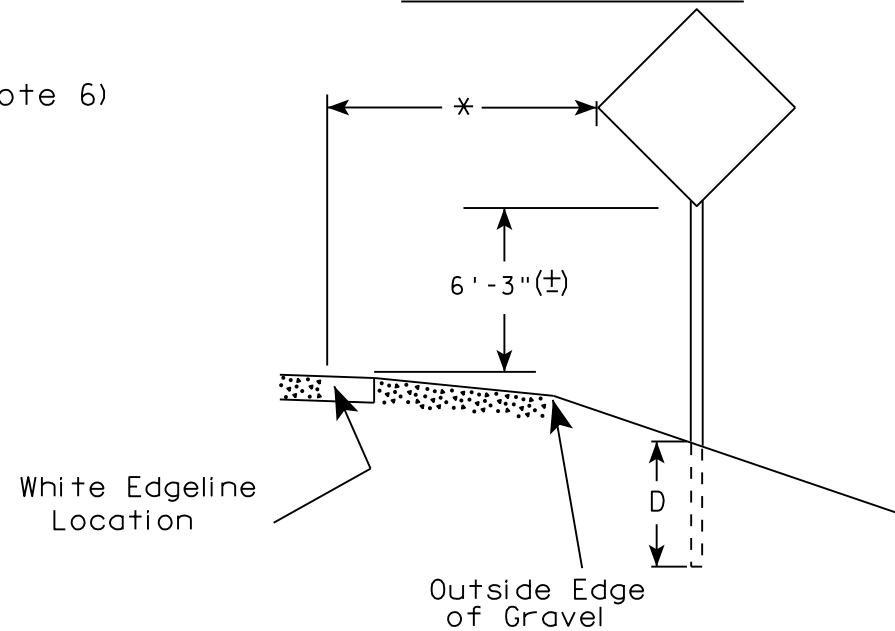
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

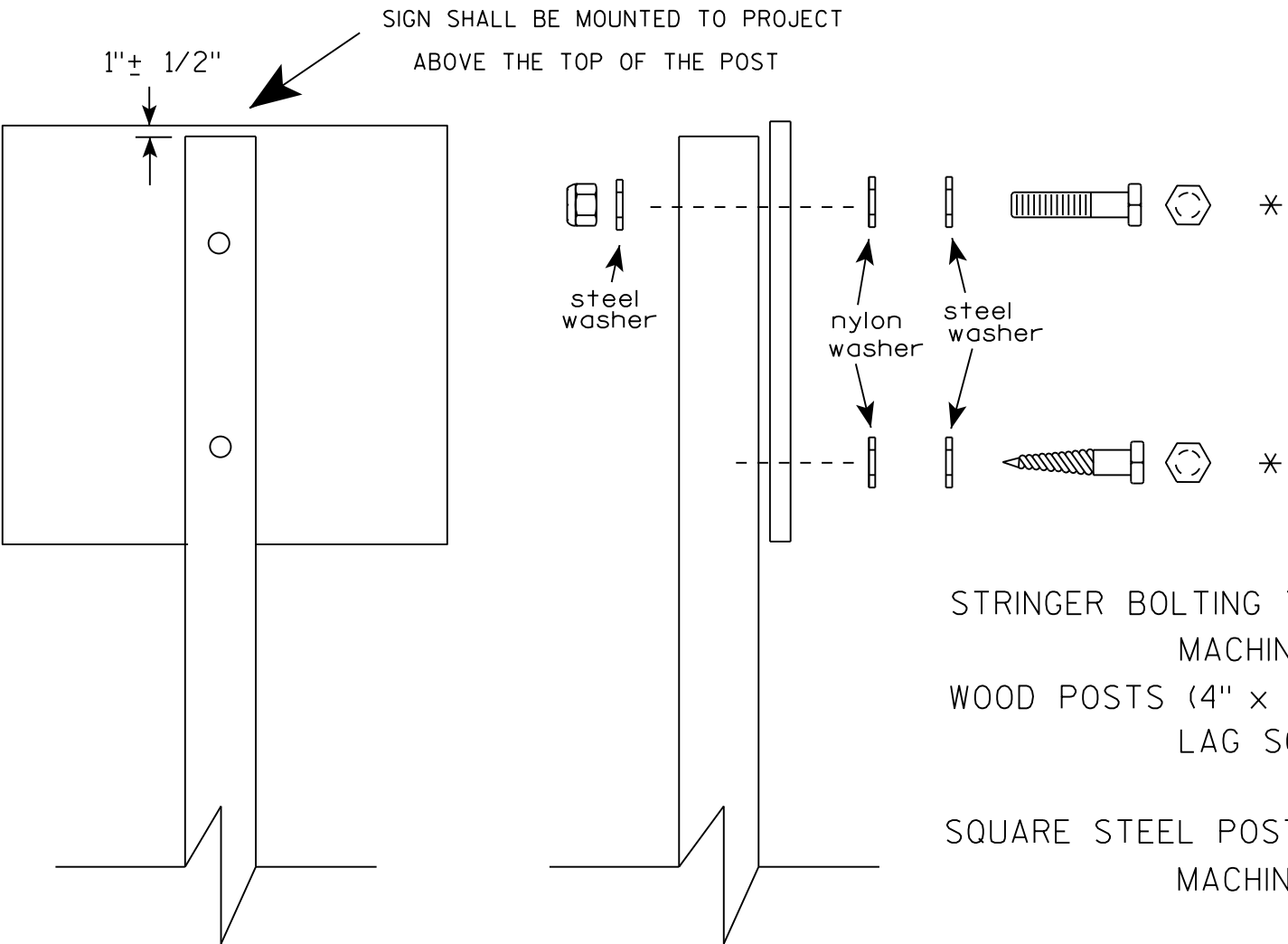
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

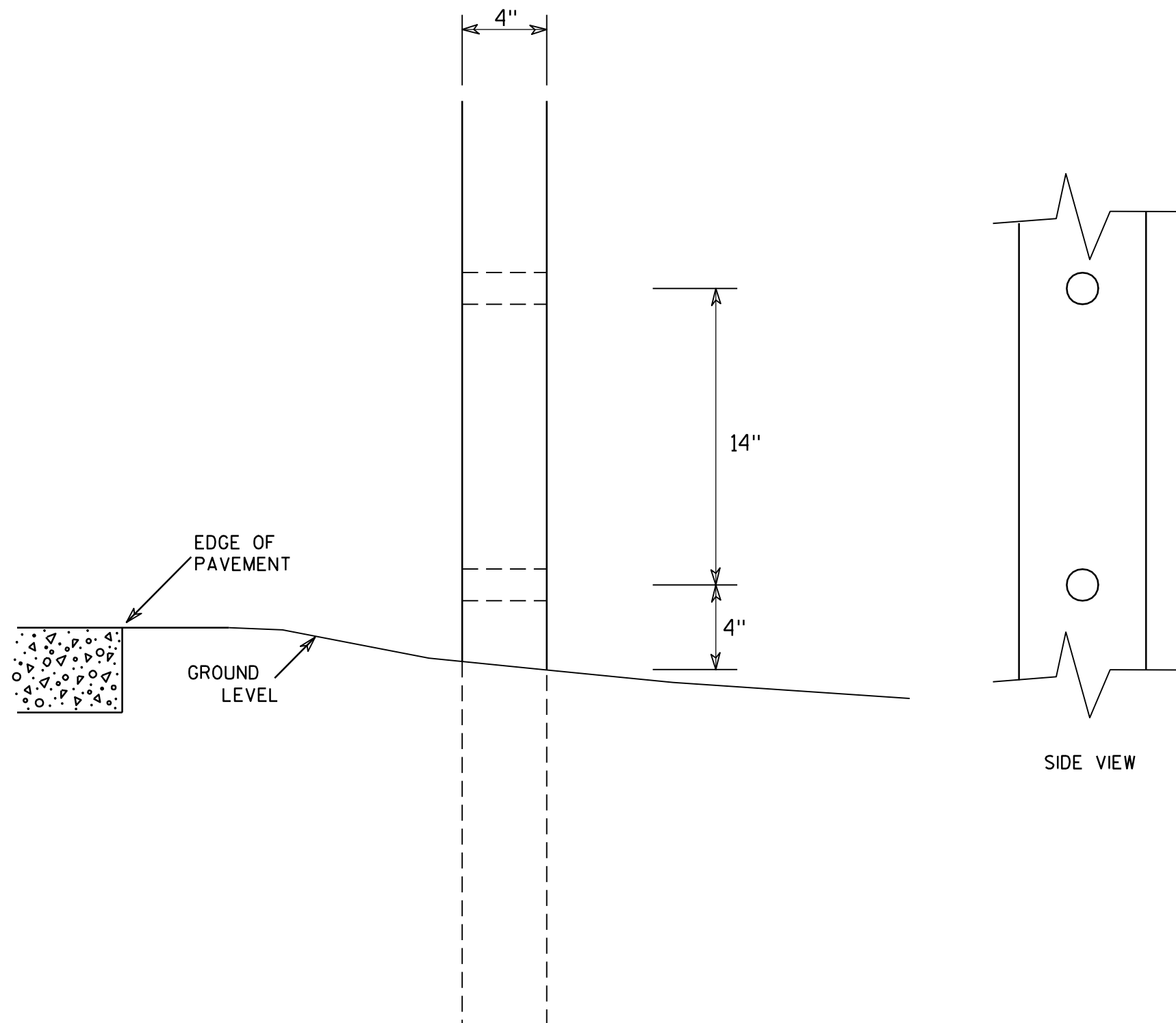
ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

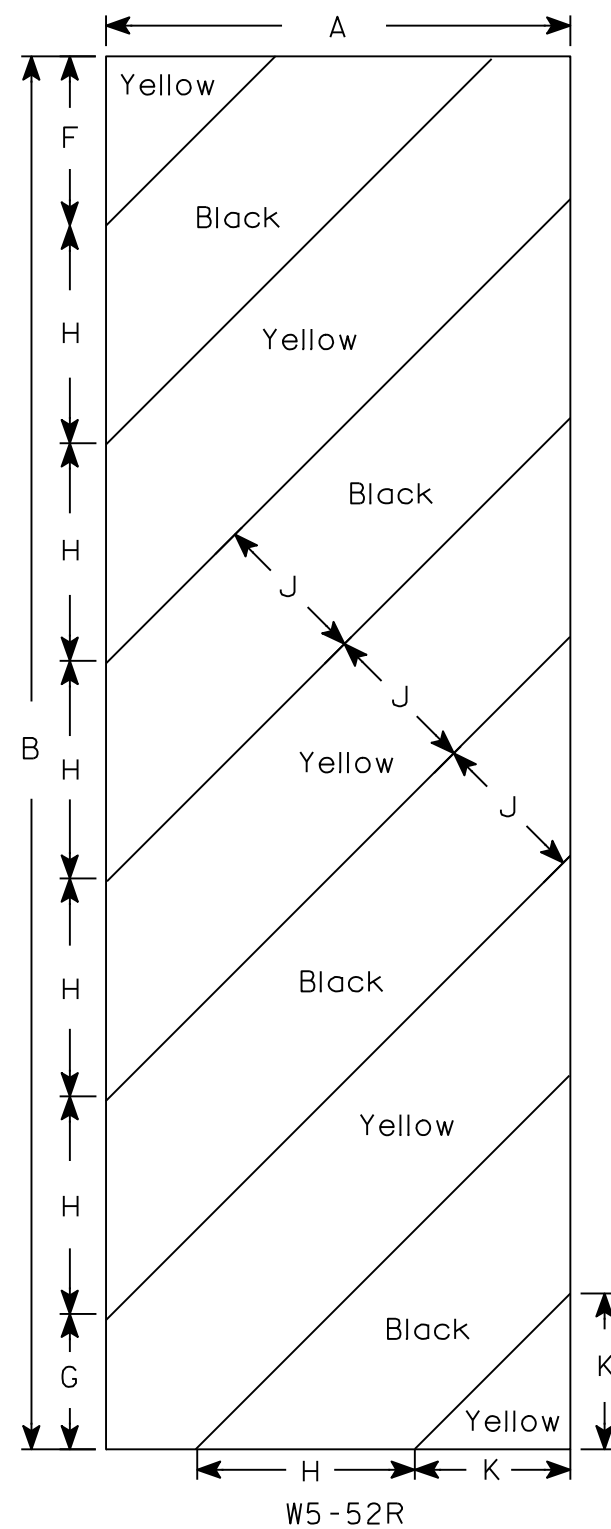
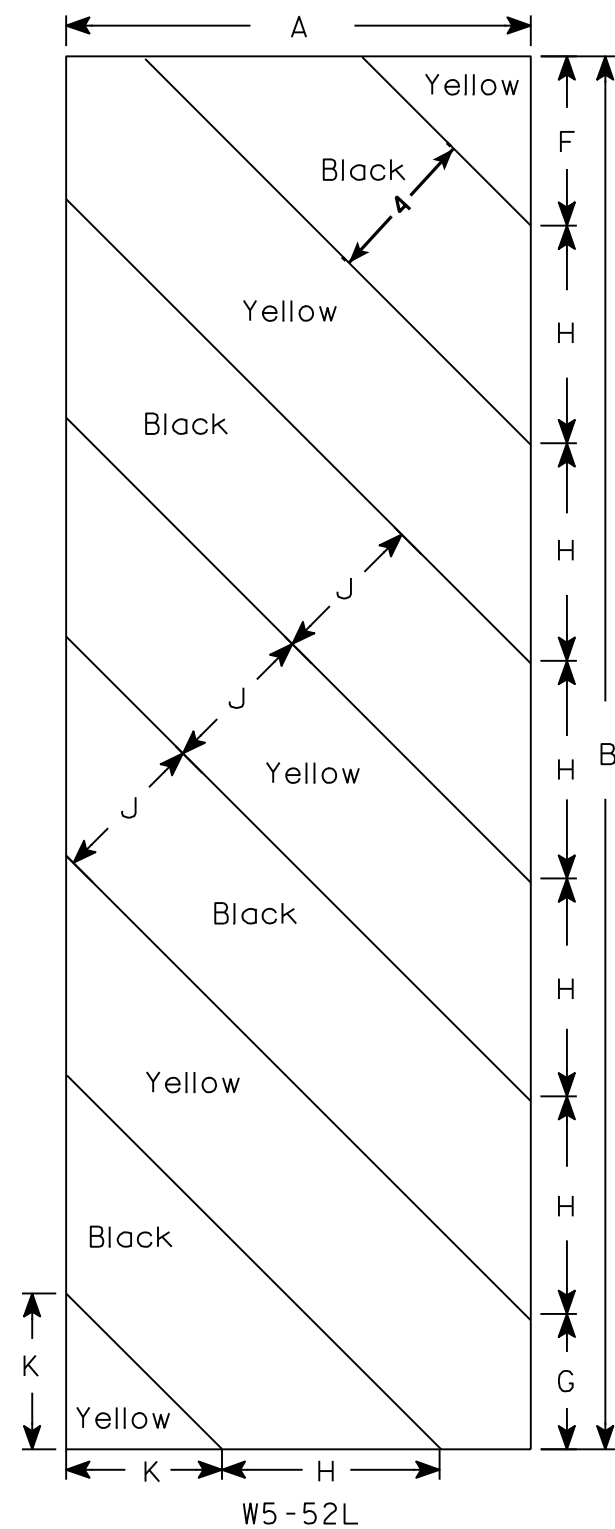
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

LIVE LOAD:

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 P.S.F.

MATERIAL PROPERTIES:

FOUNDATION DATA

****THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.**

TRAFFIC DATA

A.D.T. (2018)	140
A.D.T. (2038)	150
DESIGN SPEED	40 M.P.H.

HYDRAULIC DATA

100 YEAR FREQUENCY	
DRAINAGE AREA _____	19.3 SQ. MI.
Q ₁₀₀ TOTAL _____	4,310 C.F.S.
THROUGH STRUCTURE _____	3,100 C.F.S.
OVERTOPPING ROADWAY _____	1,210 C.F.S.
VELOCITY - THROUGH STRUCTURE _____	8.7 F.P.S.
WATERWAY AREA - THROUGH STRUCTURE _____	357 SQ. FT.
HIGH WATER ₁₀₀ ELEVATION _____	964.17
SCOUR CRITICAL CODE _____	5

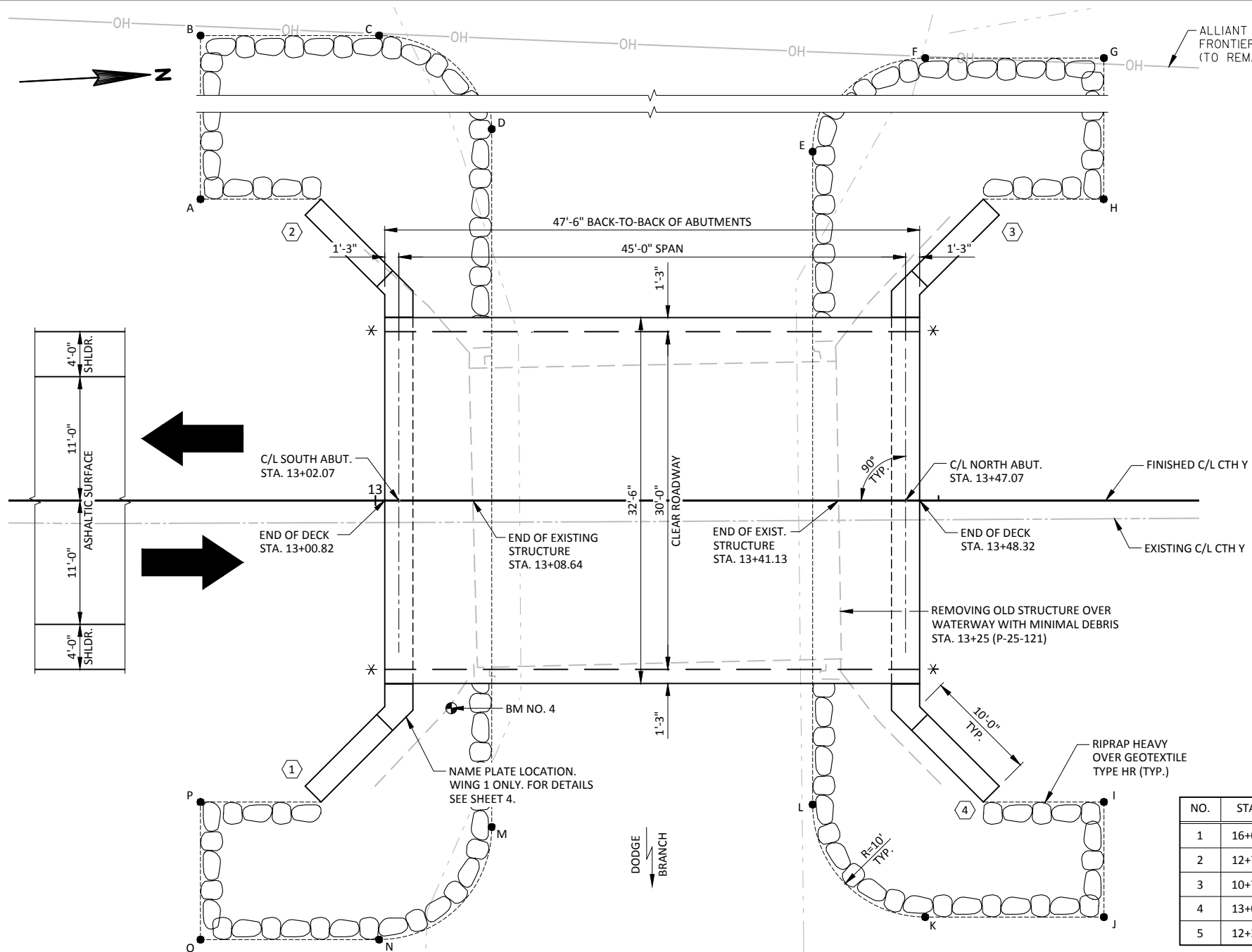
DESIGN ROADWAY OVERFLOW FREQUENCY	
ROADWAY OVERFLOW FREQUENCY _____	27 YEARS
Q ₂₇ _____	2,950 C.F.S.
HIGH WATER ₂₇ ELEVATION _____	962.65

EROSION CONTROL

Q ₂ _____	800 C.F.S.
HIGH WATER ₂ ELEVATION _____	957.77
Q ₂ VELOCITY _____	5.02 F.P.S.

LIST OF DRAWINGS

GENERAL PLAN	1.
CROSS SECTION AND QUANTITIES	2.
SUBSURFACE EXPLORATION	3.
ABUTMENTS	4.
ABUTMENT DETAILS	5.
SUPERSTRUCTURE	6.
RAILING TUBULAR TYPE M	7.



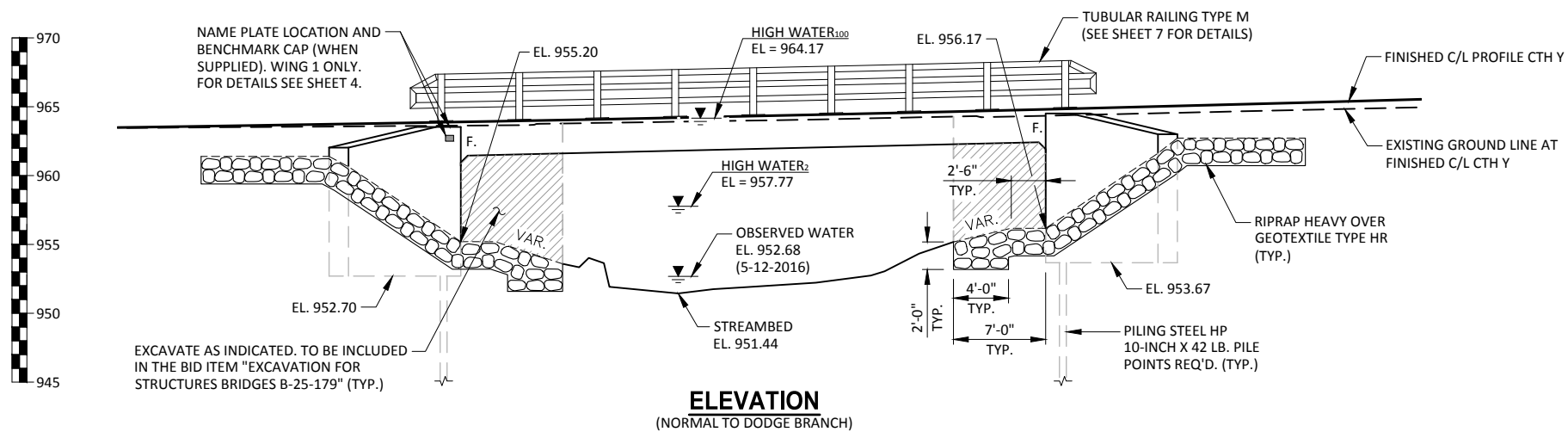
PLAN B-25-179
(SINGLE-SPAN REINFORCED CONCRETE FLAT SLAB)

RIPRAP HEAVY LAYOUT

POINT	STATION	OFFSET
A	12+84	27' LT.
B	12+84	43' LT.
C	13+00	43' LT.
D	13+10	33' LT.
E	13+39	31' LT.
F	13+49	41' LT.
G	13+65	41' LT.
H	13+65	27' LT.
I	13+65	27' RT.
J	13+65	37' RT.
K	13+49	37' RT.
L	13+39	27' RT.
M	13+10	29' RT.
N	13+00	39' RT.
O	12+84	39' RT.
P	12+84	27' RT.

BENCH MARKS

NO.	STA.	DESCRIPTION	ELEV.
1	16+02	3/4" IRON REBAR SET, 25.6' RT	973.71
2	12+72	3/4" IRON REBAR SET, 16.7' RT	963.01
3	10+70	3/4" IRON REBAR SET, 16.3' RT	962.62
4	13+07	CHISELED "+" VERT. H BEAM SE WING, 18.5' RT	963.77
5	12+37	COTTON GIN SPINDLE IN PPOL, 45.2' LT	960.65



ELEVATION
(NORMAL TO DODGE BRANCH)



DESIGN CONSULTANT
PATRICK BOLAND, PE
(608) 588-7484

BRIDGE OFFICE CONTACT
WILLIAM DREHER, PE
(608) 266-8489

NO.	DATE	REVISION	BY
JEWELL associates engineers, inc. Engineers - Architects - Surveyors		<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> R E D R E E <input type="checkbox"/> R <input type="checkbox"/> <input type="checkbox"/> R E E <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> E <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> 22	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>William C. Decker</i> SDR CHIEF STRUCTURES DESIGN ENGINEER		05/09/19 DATE
STRUCTURE B-25-179			
CTH Y OVER DODGE BRANCH			
COUNTY	IOWA	TOWN/CITY/VILLAGE	MINERAL POINT
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	DJZ	DESIGN CK'D.	PTB
DRAWN BY		DRAWN CK'D.	PTB
GENERAL PLAN			SHEET 1 OF 7

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICA VERTICAL DATUM OF 1988 (NAVD 88).

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

JOINT FILLER SHALL CONFORM TO A.A.S.H.T.O. DESIGNATION MI53, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M213.

THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS, OR AS DIRECTED BY THE ENGINEER IN THE FIELD.

AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A. SEE THIS SHEET FOR DETAIL.

APPLY PROTECTIVE SURFACE TREATMENT TO THE TOP OF THE DECK, THE SIDES OF THE DECK AND EXTERIOR 12" OF THE UNDERSIDE OF THE DECK (CONCRETE MATERIAL ONLY).

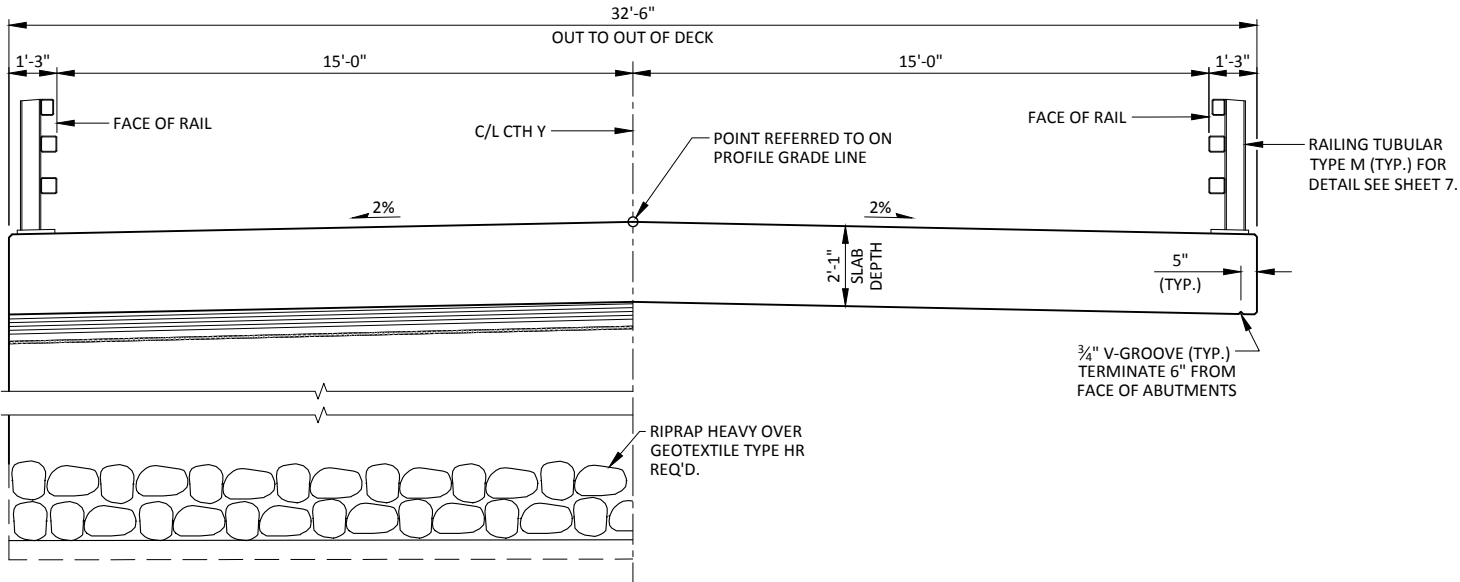
THE EXISTING STRUCTURE (P-25-121) IS A SINGLE-SPAN STEEL GIRDER, CONCRETE DECK STRUCTURE SUPPORTED ON TIMBER ABUTMENTS. THE STRUCTURE HAS AN OVERALL WIDTH OF 26.7' AND AN OVERALL LENGTH OF 32.6' AND SHALL BE REMOVED.

ALL STATIONS AND ELEVATIONS SHOWN ARE IN FEET.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER IN THE FIELD.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

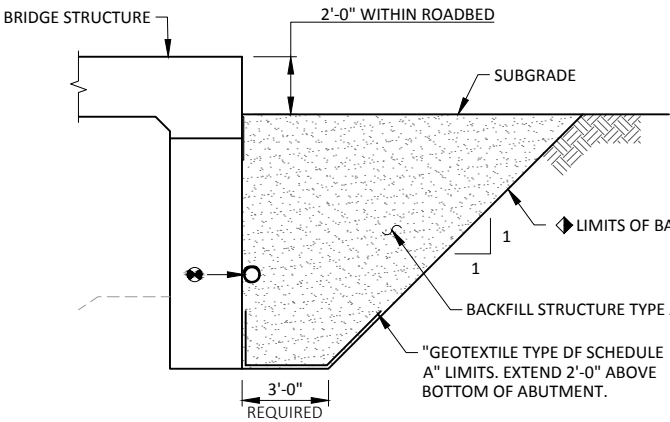


AT ABUTMENT

IN SPAN

PROPOSED CROSS-SECTION THROUGH ROADWAY

LOOKING NORTH

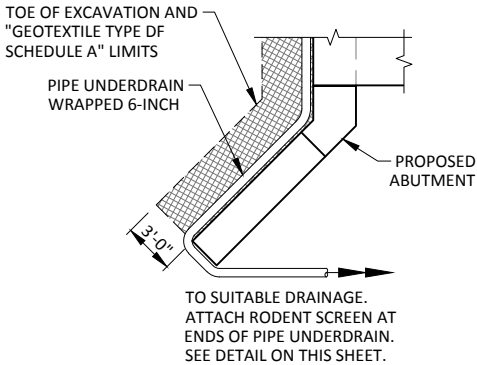


BACKFILL STRUCTURE DETAIL

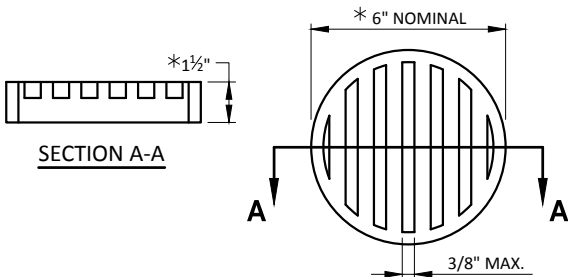
(TYPICAL AT BOTH ABUTMENTS)

BACKFILL STRUCTURE TYPE A PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO THE BID ITEM "EXCAVATION FOR STRUCTURES B-25-179". LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

PIPE UNDERDRAIN WRAPPED 6-INCH, SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON THIS SHEET. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."



PIPE UNDERDRAIN DETAIL



RODENT SCREEN

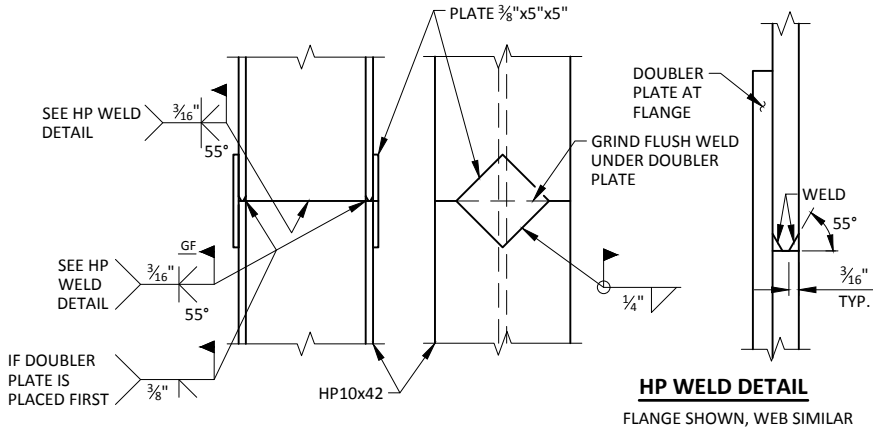
NOTES:

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

ORIENT SCREEN SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED ENDS OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

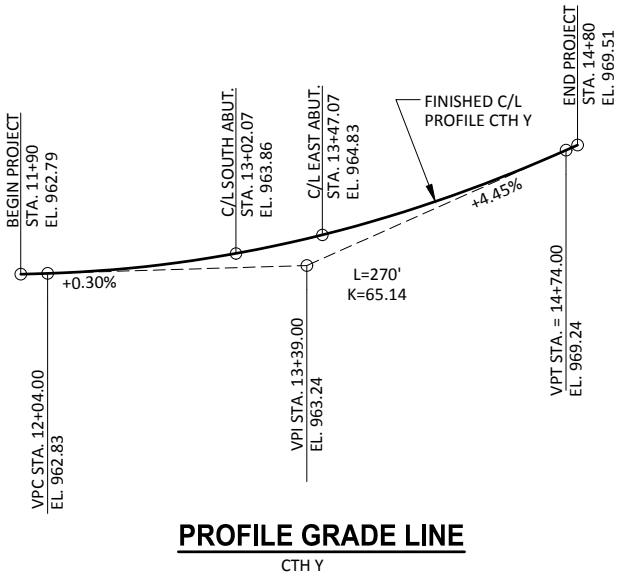


PILE SPLICE DETAIL

STEEL "HP" PILE MATERIAL SHALL BE ASTM A 572 GRADE 50.

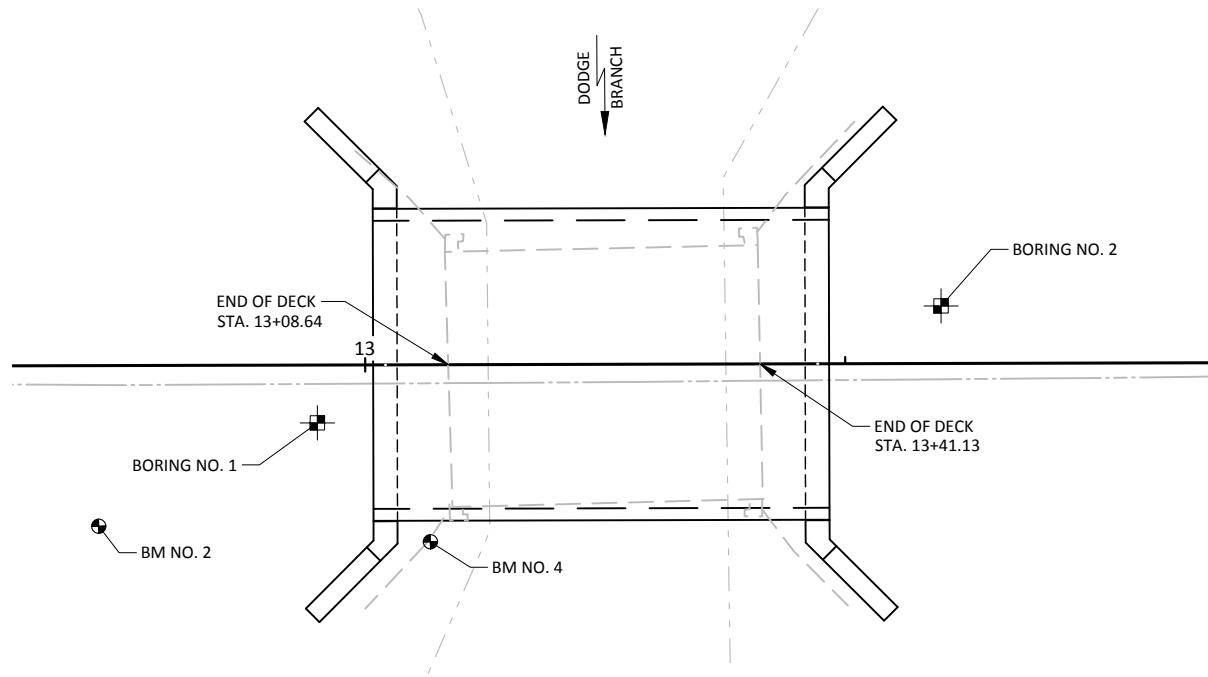
TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	ITEM DESCRIPTION	UNIT	S. ABUT.	SUPER.	N. ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MIN. DEBRIS STA. 13+25	LS	--	--	--	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-25-179	LS	--	--	--	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	270	--	270	540
502.0100	CONCRETE MASONRY BRIDGES	CY	45	124	45	214
502.3200	PROTECTIVE SURFACE TREATMENT	SY	--	200	--	200
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,590	--	2,590	5,180
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,635	21,260	1,635	24,530
513.4061	RAILING TUBULAR TYPE M	LF	--	100	--	100
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6.5	--	6.5	13
550.0500	PILE POINTS	EACH	7	--	7	14
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	165	--	165	330
606.0300	RIPRAP HEAVY	CY	120	--	110	230
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	90	--	90	180
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	--	50	100
645.0120	GEOTEXTILE TYPE HR	SY	200	--	180	380
NON-BID ITEMS						
	FILLER	SIZE	--	--	--	1/2" & 3/4"
	NAME PLATE					



PROFILE GRADE LINE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-25-179			
DRAWN BY		JZ	PLANS CK'D. PTB
CROSS SECTION AND QUANTITIES			SHEET 2 OF 7



PLAN B-25-179

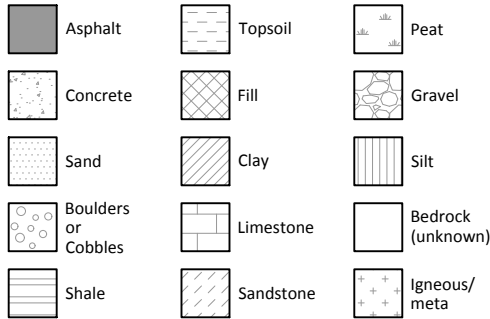
SOIL BORINGS			
BORING NUMBER	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	10/14/16	140,358.1	393,143.5
2	10/14/16	140,423.4	393,133.2

BORINGS & REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC. (NTS)
5620 WOODLAND DRIVE
WAUNAKEE, WI 53597

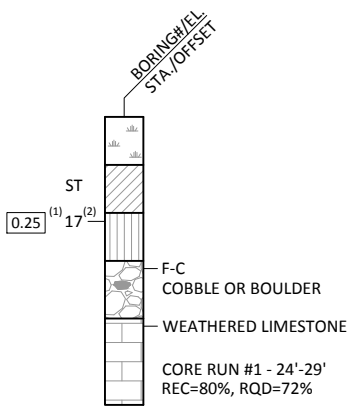
STATE PROJECT NUMBER

5921-00-74

MATERIAL SYMBOLS

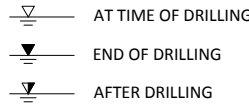


LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
(2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206 STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATIONS

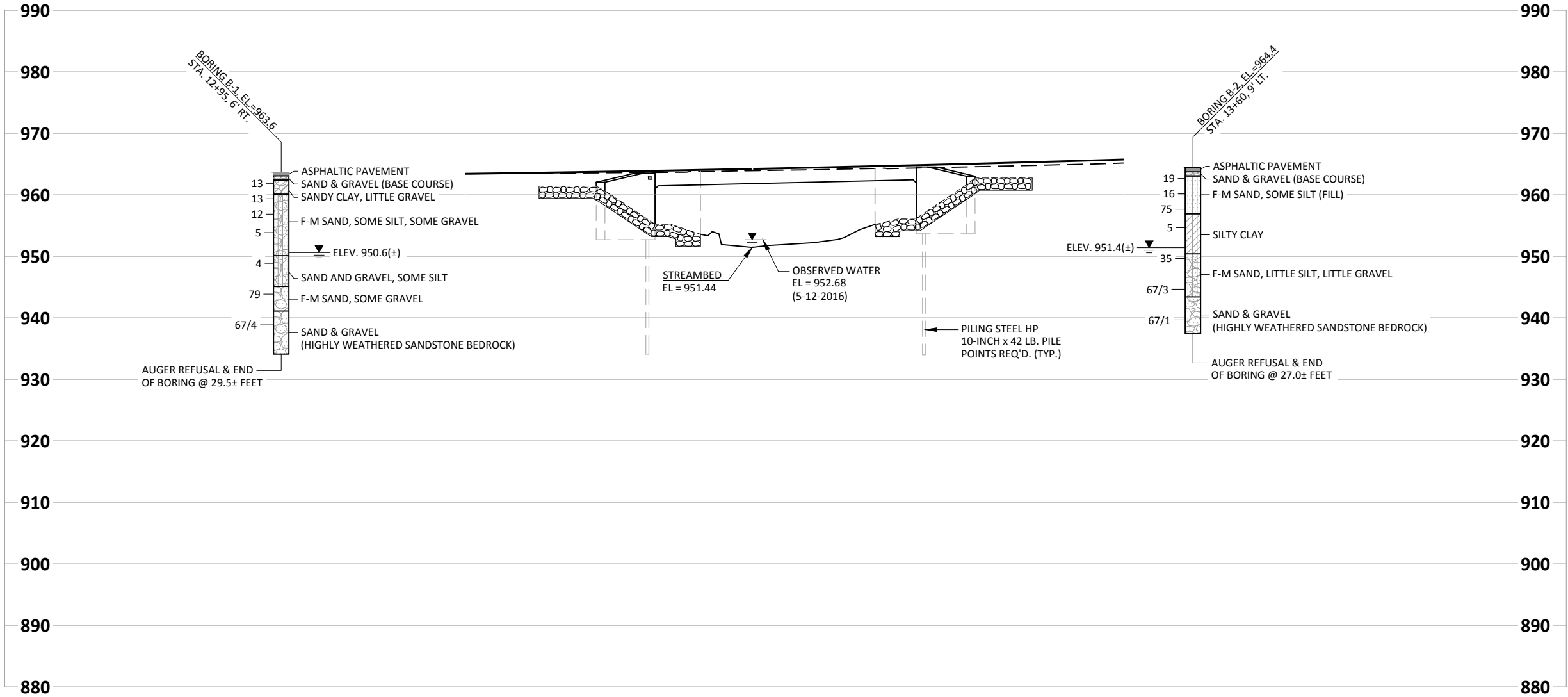


ABBREVIATIONS

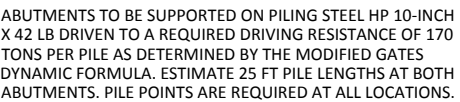
F-FINE M-MEDIUM C-COURSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

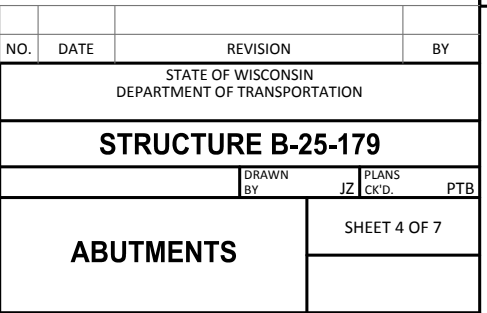
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.



B.F. - BACK FACE



PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."



BILL OF BARS
TWO ABUTMENTS SHOWN

3,270 LB (COATED)
5,180 LB (UNCOATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	BAR SERIES	LOCATION
A501	148	9-1	X			BODY - VERT. - F.F. & B.F.
A502	74	7-11	X			BODY - VERT. - TOP
A403	60	2-8	X			TIE BARS
A504	18	37-0				BODY - HORIZ. - F.F.
A805	36	24-7	X			BODY - HORIZ. - B.F.
A506	64	2-0		X		BODY - VERT. - DOWELS
A407	96	12-1	X	X	✱	WINGS - VERT. - F.F. & B.F.
A408	32	10-5		X		WINGS - VERT.
A409	4	3-6		X		WINGS - VERT. - TOP
A510	36	12-9	X	X		WINGS - HORIZ. - F.F.
A811	36	14-3	X	X		WINGS - HORIZ. - B.F.
A412	8	9-10		X		WINGS - HORIZ. - F.F. & B.F.
A413	8	9-6		X		WINGS - HORIZ. - F.F. & B.F.
A414	8	5-0		X		WINGS - HORIZ. - F.F. & B.F.
A415	8	9-11	X	X		WINGS - HORIZ. - F.F. & B.F. - TOP
A416	16	9-6	X	X		WINGS - HORIZ. - TOP

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

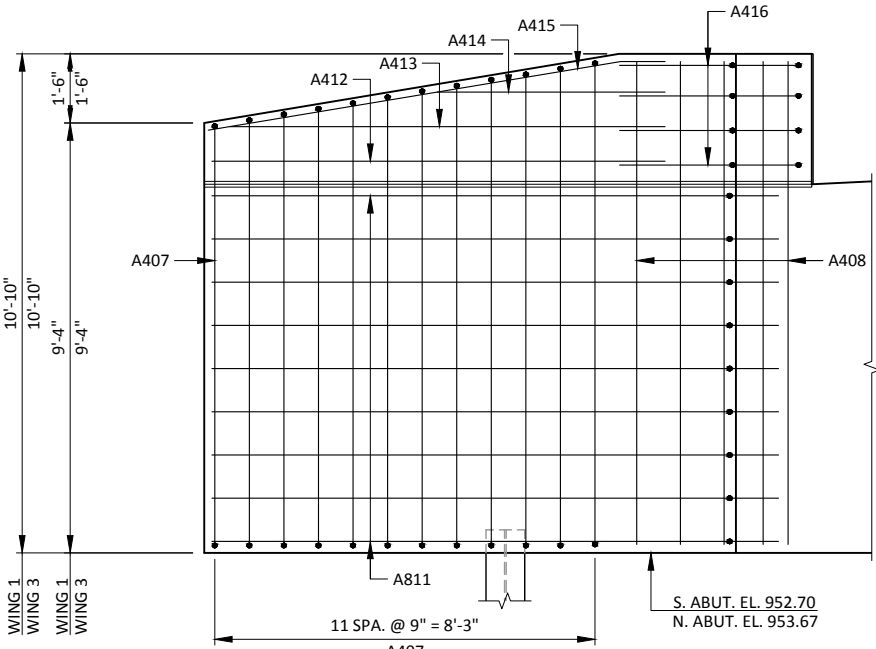
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

✱ LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

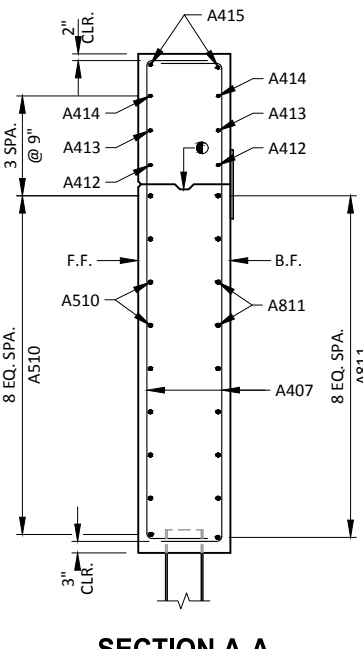
BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
A407	8 SERIES OF 12	12-9 TO 11-5

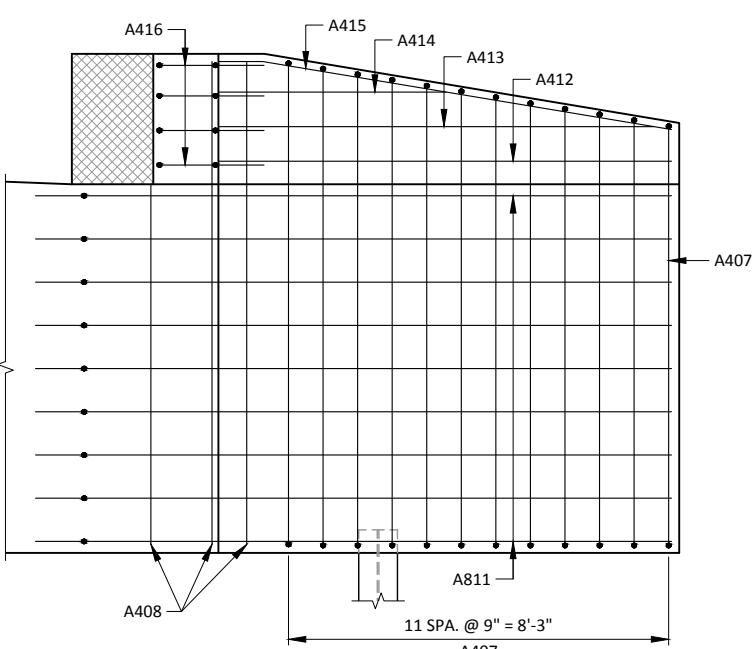
BUNDLE AND TAG EACH SERIES SEPARATELY.



F.F. ELEVATION - WINGS 1 & 3
WINGS 1 & 3 SHOWN. WINGS 2 & 4 SIMILAR



SECTION A-A



B.F. ELEVATION - WINGS 1 & 3
WINGS 1 & 3 SHOWN. WINGS 2 & 4 SIMILAR

LEGEND

OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4" "V" GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

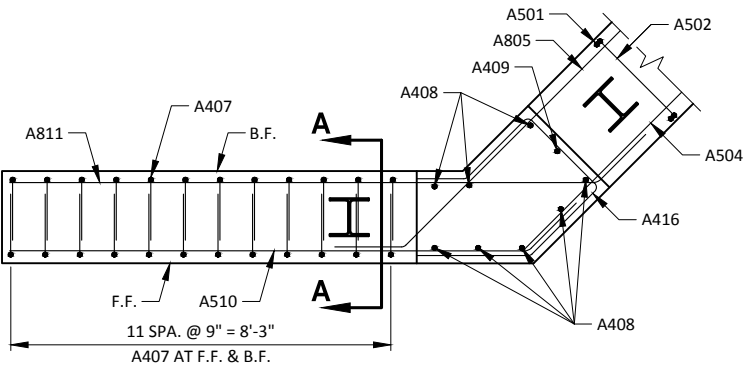
NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

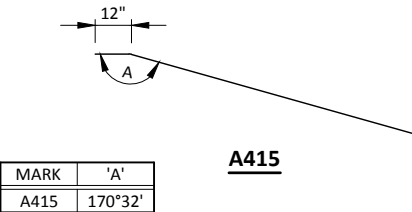
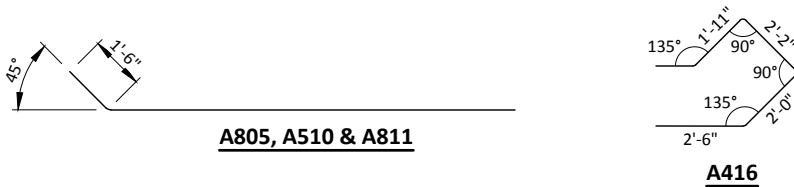
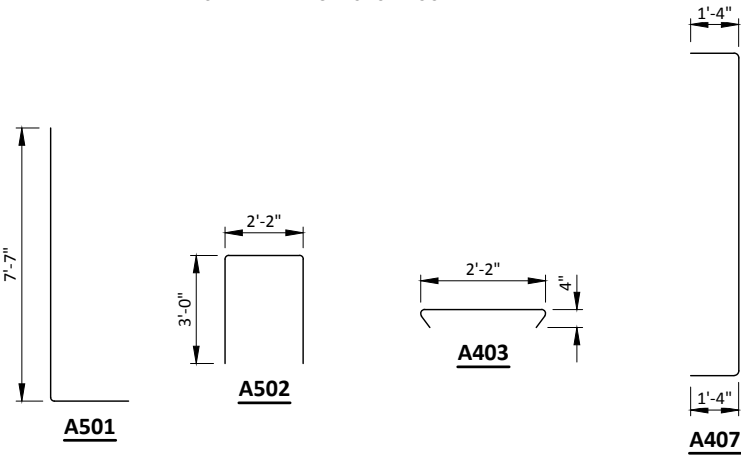
SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

B.F. - BACK FACE



PLAN VIEW - WINGS 1 & 3
WINGS 1 & 3 SHOWN. WINGS 2 & 4 SIMILAR



MARK	'A'
A415	170°32'

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-25-179			
DRAWN BY JZ		PLANS CK'D. PTB	
ABUTMENT DETAILS			SHEET 5 OF 7

BILL OF BARS
SUPERSTRUCTURE

21,260 LB (COATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
S501	66	7-6	X	X	END OF DECK
S502	29	47-2		X	SLAB - TOP - LONGIT.
S503	54	32-2		X	SLAB - TOP - TRANS.
S504	55	32-2		X	SLAB - BOTTOM - TRANS.
S1105	63	41-1		X	SLAB - BOTTOM - LONGIT.
S1106	2	47-2		X	SLAB - BOTTOM - LONGIT. - EDGES
S607	56	6-0		X	RAIL POSTS - INTERIOR
S608	16	6-0	X	X	RAIL POSTS - ENDS
S609	36	12-0	X	X	RAIL POSTS

NOTES: THE FIRST DIGIT OF A THREE DIGIT BAR MARK AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

SOME BARS HAVE BEEN OMITTED FOR CLARITY.

SURVEY TOP OF DECK ELEVATIONS

	S. ABUT.	0.50 PT.	N. ABUT.
WEST EDGE OF DECK			
CENTER LINE			
EAST EDGE OF DECK			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C/L OF THE ABUTMENTS AND AT 0.50 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG THE EDGE OF DECK AND CENTER LINE. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES

SUPPORT ALTERNATE TOP TRANSVERSE BARS IN SLAB BY INDIVIDUAL BAR CHAIRS AT APPROX. 3'-0" CENTERS. SUPPORT BOTTOM LONGITUDINAL BARS BY CONTINUOUS BAR CHAIRS AT APPROX. 4'-0" CENTERS.

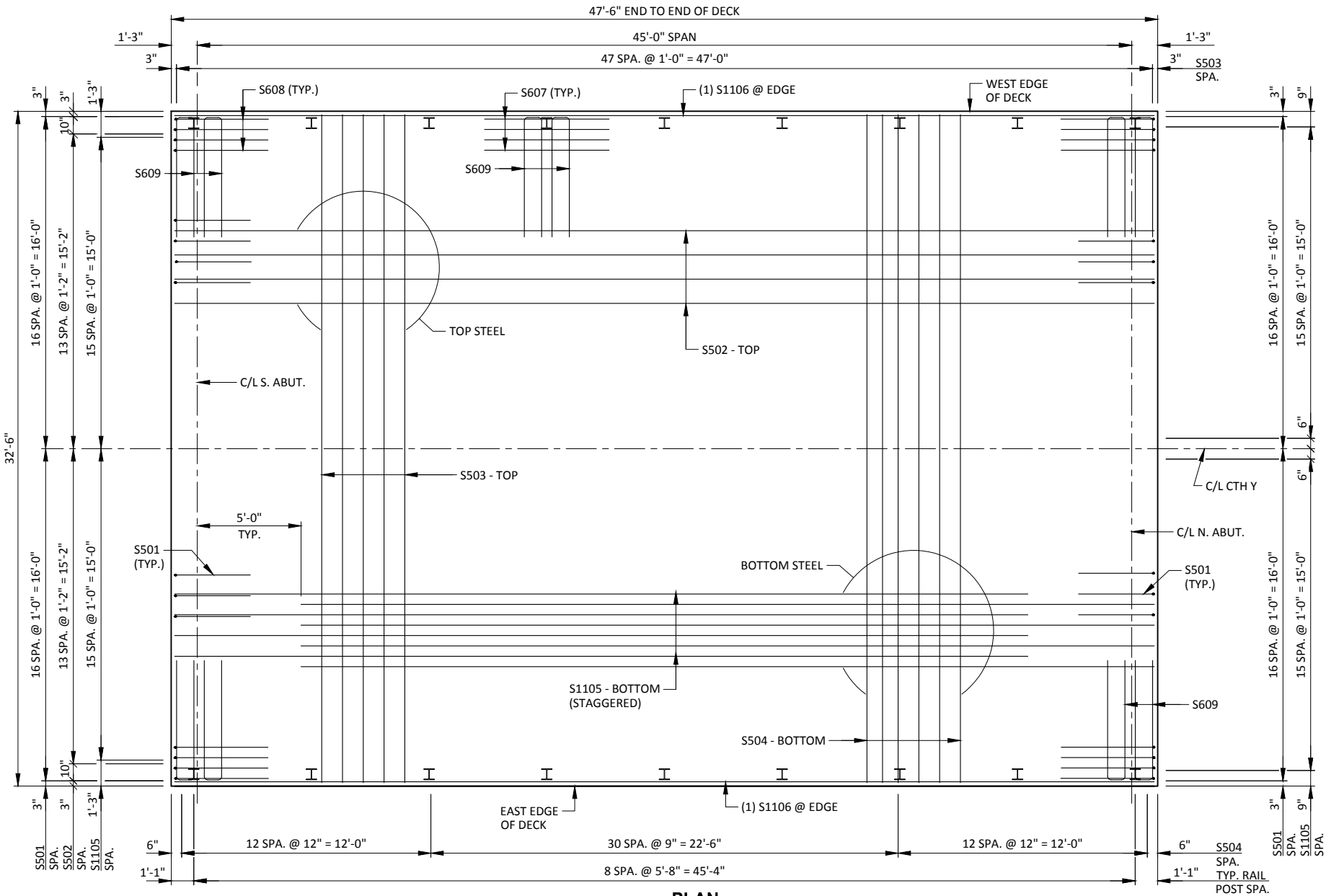
PLACE TRANSVERSE BARS PARALLEL TO THE CENTERLINE OF SUBSTRUCTURE UNITS.

THE SLAB THICKNESS DIMENSION IS MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

LEGEND

- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- 3/4" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- DIMENSION IS NORMAL TO THE C/L OF SUBSTRUCTURE UNITS.
- SEE SHEET 4 FOR PLACEMENT OF A506 BARS.

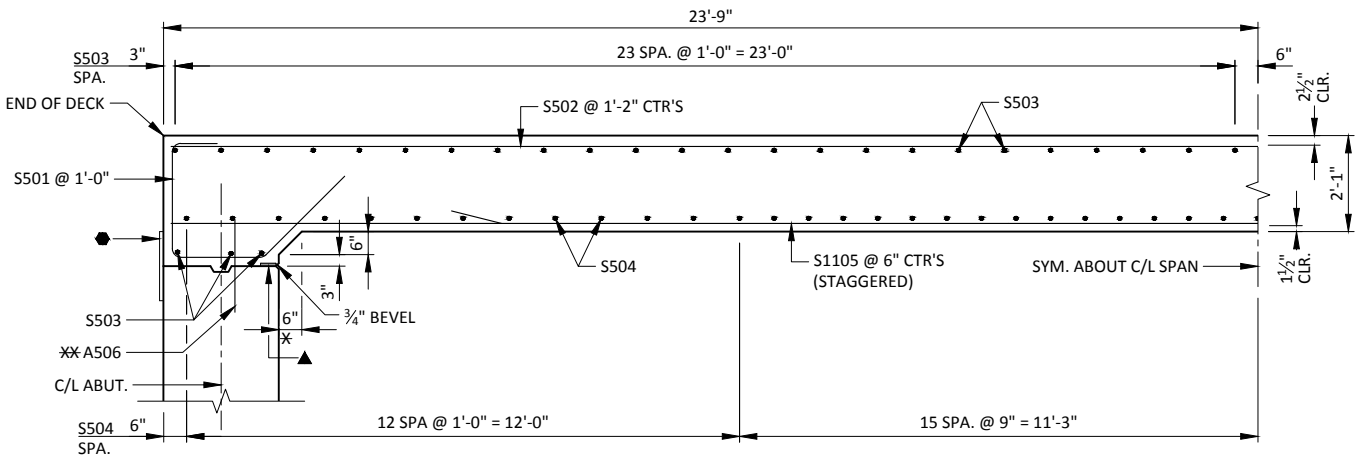
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-25-179			
DRAWN BY JZ		PLANS CK'D. PTB	
SUPERSTRUCTURE			SHEET 6 OF 7



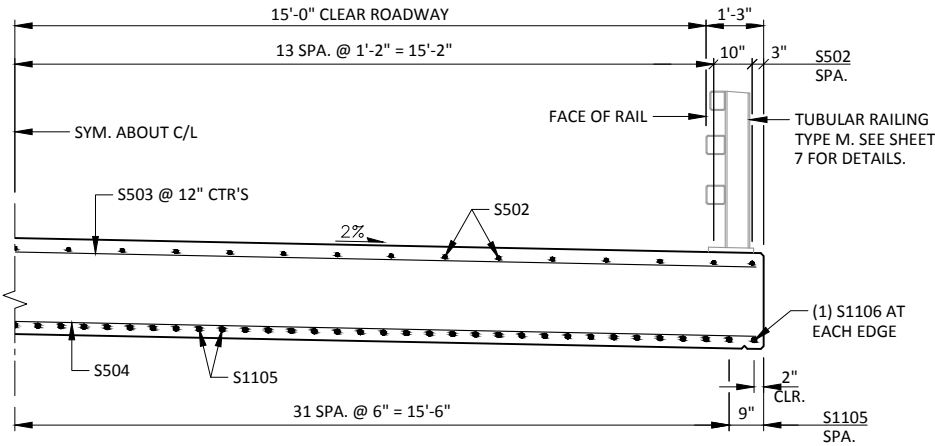
PLAN

TOP OF DECK ELEVATIONS

	C/L W. ABUT.	0.10 PNT.	0.20 PNT.	0.30 PNT.	0.40 PNT.	0.50 PNT.	0.60 PNT.	0.70 PNT.	0.80 PNT.	0.90 PNT.	C/L E. ABUT.
W. EDGE	963.53	963.62	963.70	963.79	963.88	963.98	964.08	964.18	964.28	964.39	964.50
C/L	963.86	963.95	964.03	964.12	964.21	964.31	964.41	964.51	964.61	964.72	964.83
E. EDGE	963.53	963.62	963.70	963.79	963.88	963.98	964.08	964.18	964.28	964.39	964.50



PARTIAL LONGITUDINAL SECTION THROUGH ROADWAY



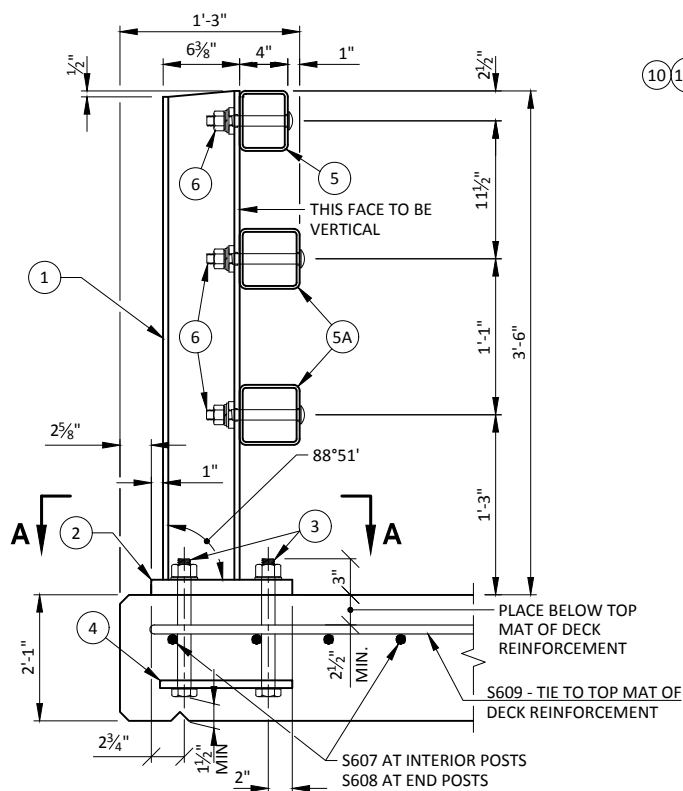
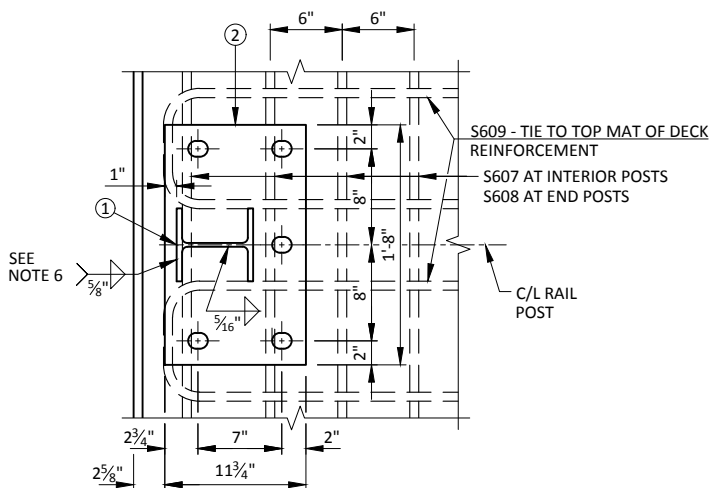
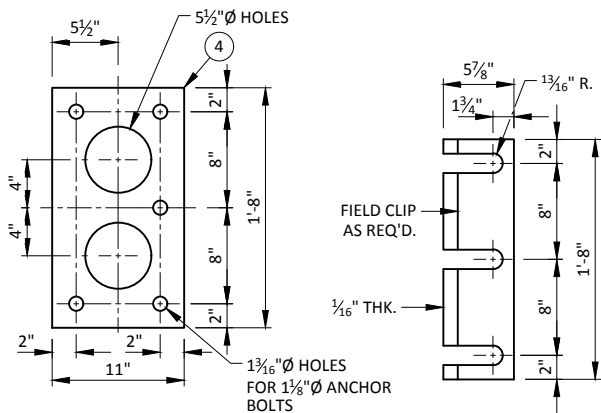
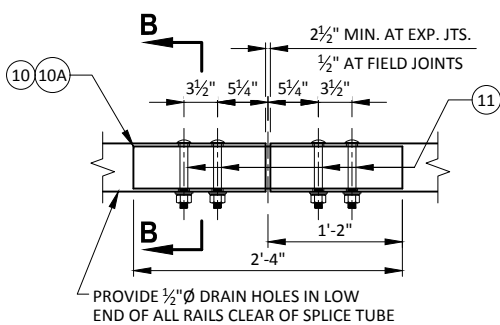
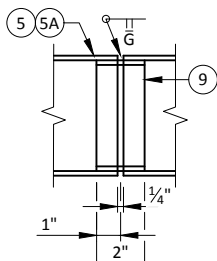
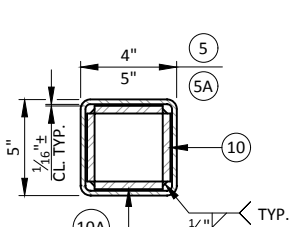
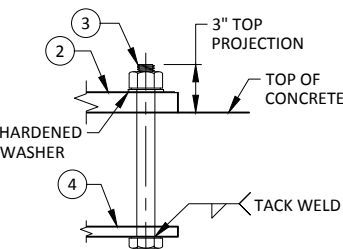
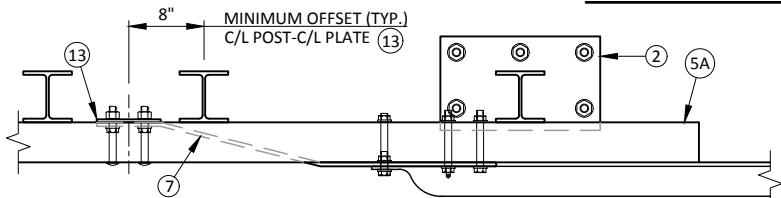
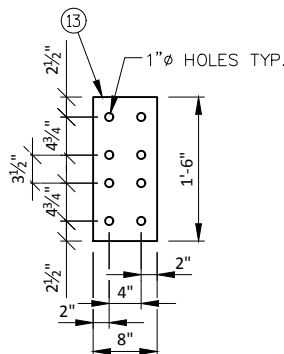
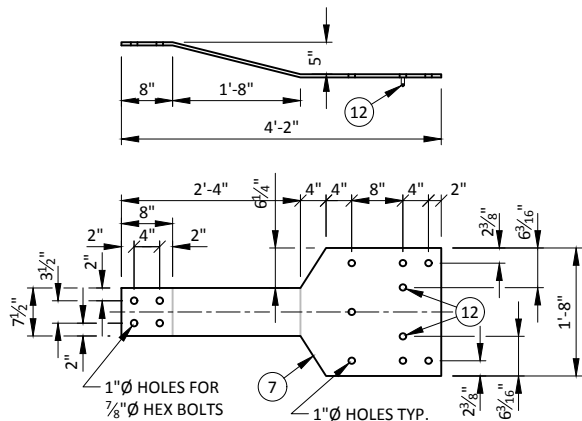
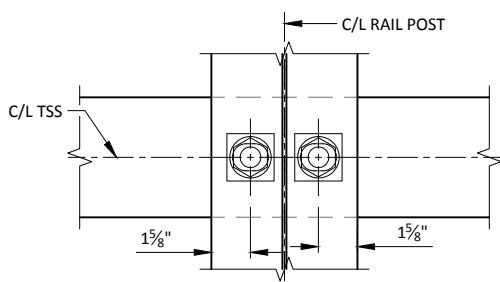
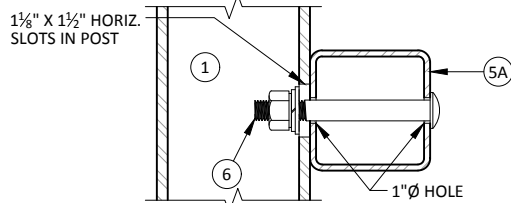
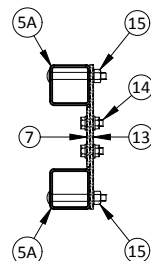
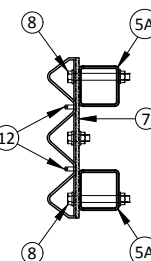
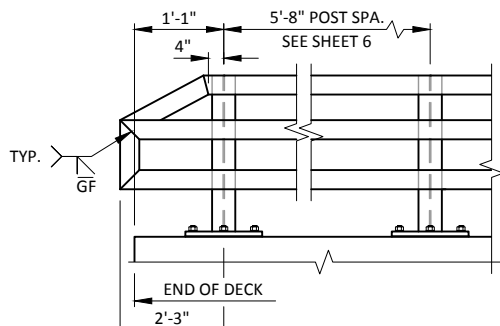
PARTIAL CROSS SECTION THROUGH ROADWAY

LEGEND

- ① W6x25 WITH $1\frac{1}{8}$ " x $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE $1\frac{1}{4}$ " x $11\frac{1}{4}$ " x $1'-8"$ WITH $1\frac{1}{16}$ " x $1\frac{1}{8}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). FIVE REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 1'-4" USE 1'-3" LONG.
- ④ $\frac{5}{8}$ " x $11"$ x $1'-8"$ ANCHOR PLATE (GALVANIZED) WITH $1\frac{1}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TSS 5x4x $\frac{3}{4}$ STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TSS 5x5x $\frac{3}{4}$ STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, $\frac{3}{16}$ " x $1\frac{1}{8}$ " x $1\frac{1}{8}$ " WASHER, AND LOCK WASHER (TWO REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑦ $\frac{1}{2}$ " THK. BACK-UP PLATE WITH (2) $\frac{7}{8}$ " x $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. SIX HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM $\frac{1}{2}$ " PLATE. PROVIDE "SLIDING FIT".
- ⑩ $\frac{3}{8}$ " x $3\frac{3}{8}$ " x $2'-4"$ PLATE. TWO PER RAIL. USED IN NO. 5 & 5A.
- ⑩A $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $2'-4"$ PLATE USED IN NO. 5, $\frac{3}{8}$ " x $3\frac{3}{8}$ " x $2'-4"$ PLATE USED IN NO. 5A. TWO PER RAIL.
- ⑪ $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE $1\frac{1}{16}$ " x $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND $1\frac{1}{16}$ " x $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ $\frac{7}{8}$ " DIA. BY $1\frac{1}{4}$ " LONG THREADED SHOP WELDED STUDS (TWO REQ'D).
- ⑬ $\frac{3}{8}$ " x $8"$ x $1'-6"$ PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (FIVE REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR $\frac{7}{8}$ " A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (FOUR REQ'D.). FOUR HOLES IN TUBES.

GENERAL NOTES

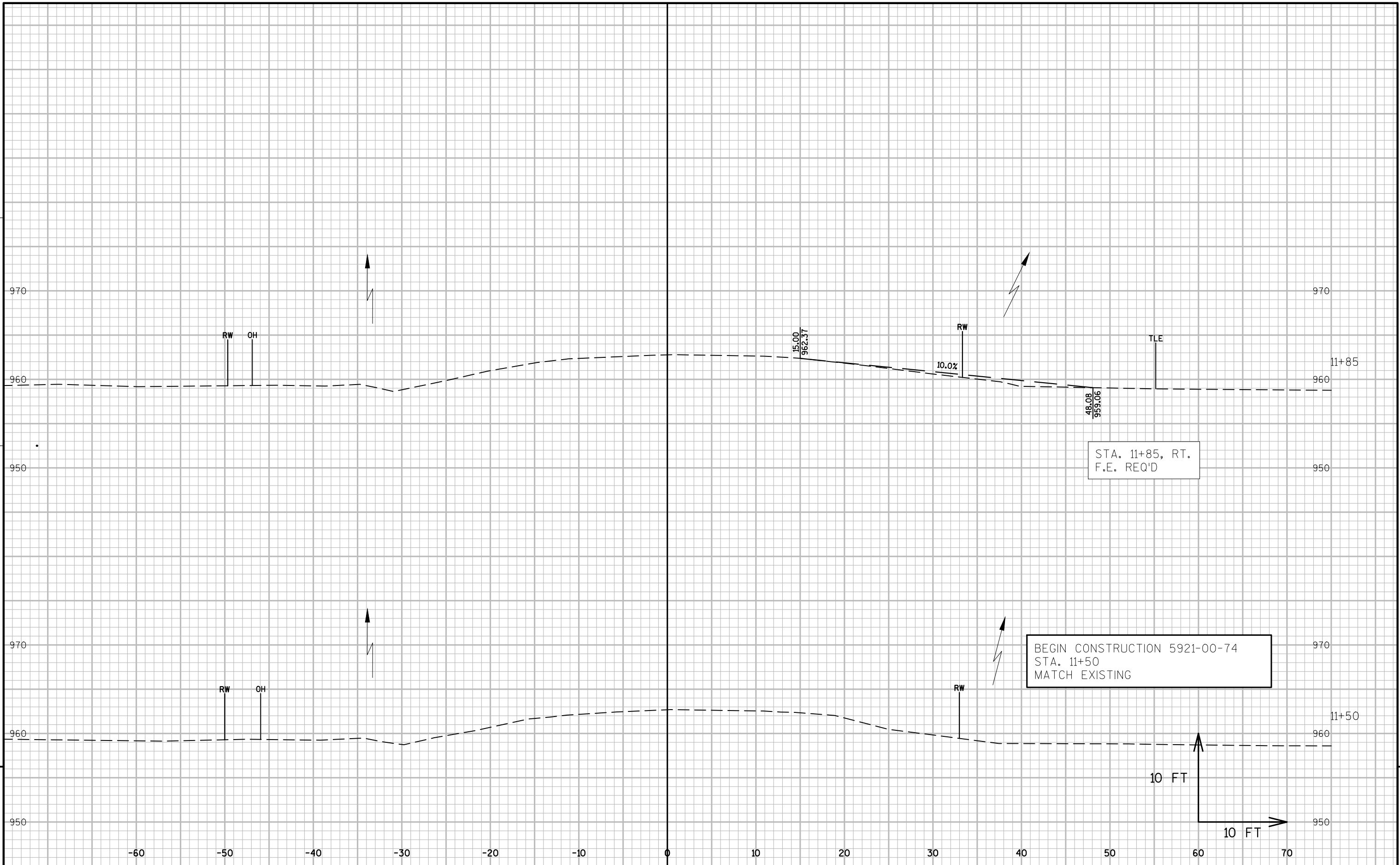
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY=50 KSI. ANCHOR PLATES AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. THIS RAILING MEETS MASH EVALUATION CRITERIA FOR TEST LEVEL 2 (TL-2).

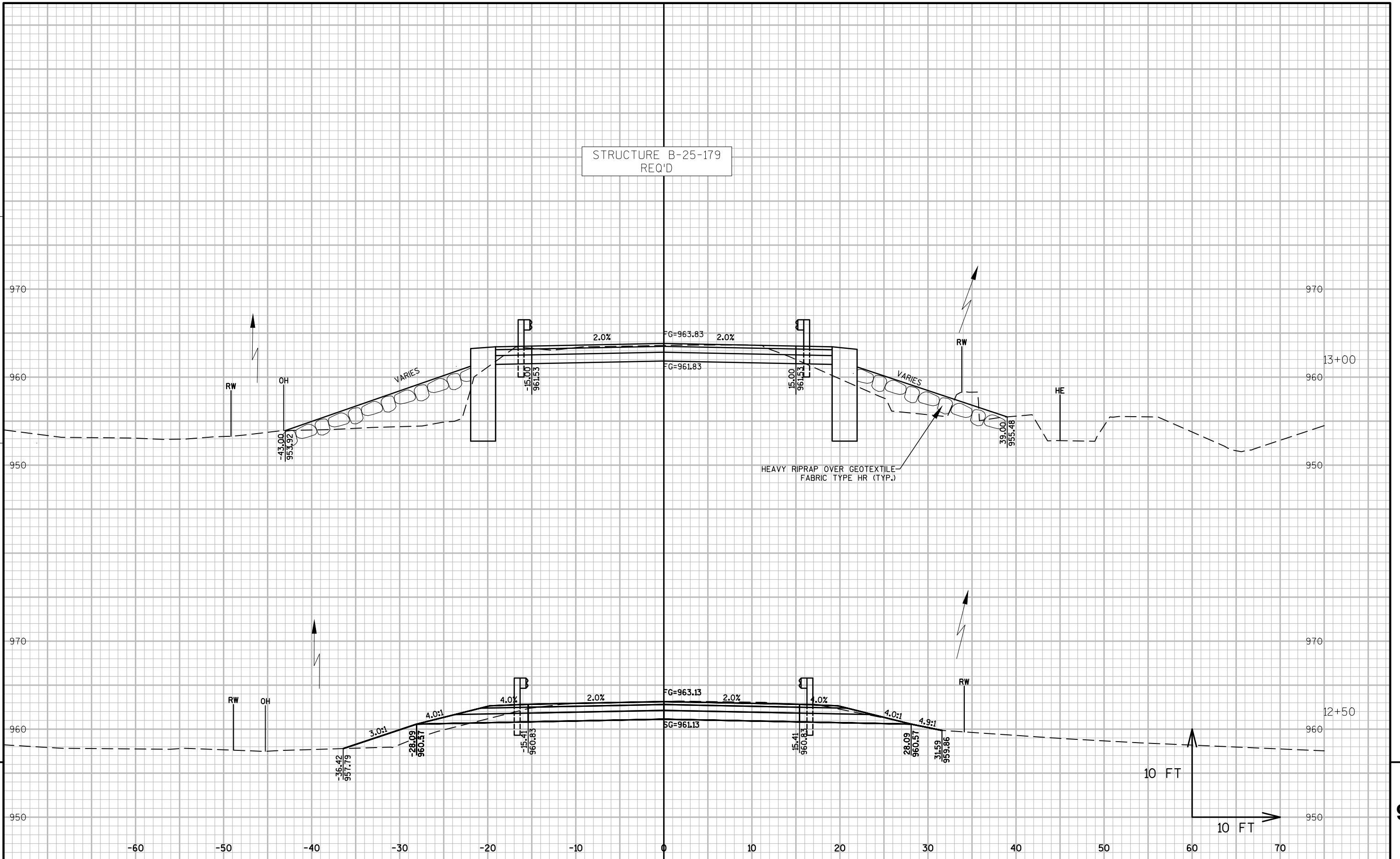
**SECTION THROUGH RAILING ON DECK****SECTION A-A****ANCHOR PLATE**
AT RAIL TO DECK CONNECTION**POST SHIM**
DETAILFIELD CLIP
AS REQ'D. $\frac{1}{16}$ " THK.**FIELD ERECTION JOINT DETAIL****SHOP RAIL**
SPLICE DETAIL
(LOCATION MUST BE
SHOWN ON SHOP DRAWINGS)**SECTION B-B****ANCHOR BOLTS****TOP VIEW AT END POST**
(THRIE BEAM RAIL ATTACHMENT)**ANCHOR PLATE**
AT BEAM GUARD ATTACHMENT**BACK-UP PLATE DETAIL**
AT BEAM GUARD ATTACHMENT**SECTION THROUGH POST WEB****SECTION THROUGH RAIL**
NOTE: CONNECTIONS AT LOWER RAILS SHOWN.
CONNECTIONS AT TOP RAIL SIMILAR.
TYPICAL RAIL TO POST CONNECTIONS**SECTION C-C****SECTION D-D****DETAIL AT END POST**
(THRIE BEAM RAIL ATTACHMENT)**PART ELEVATION OF RAILING**

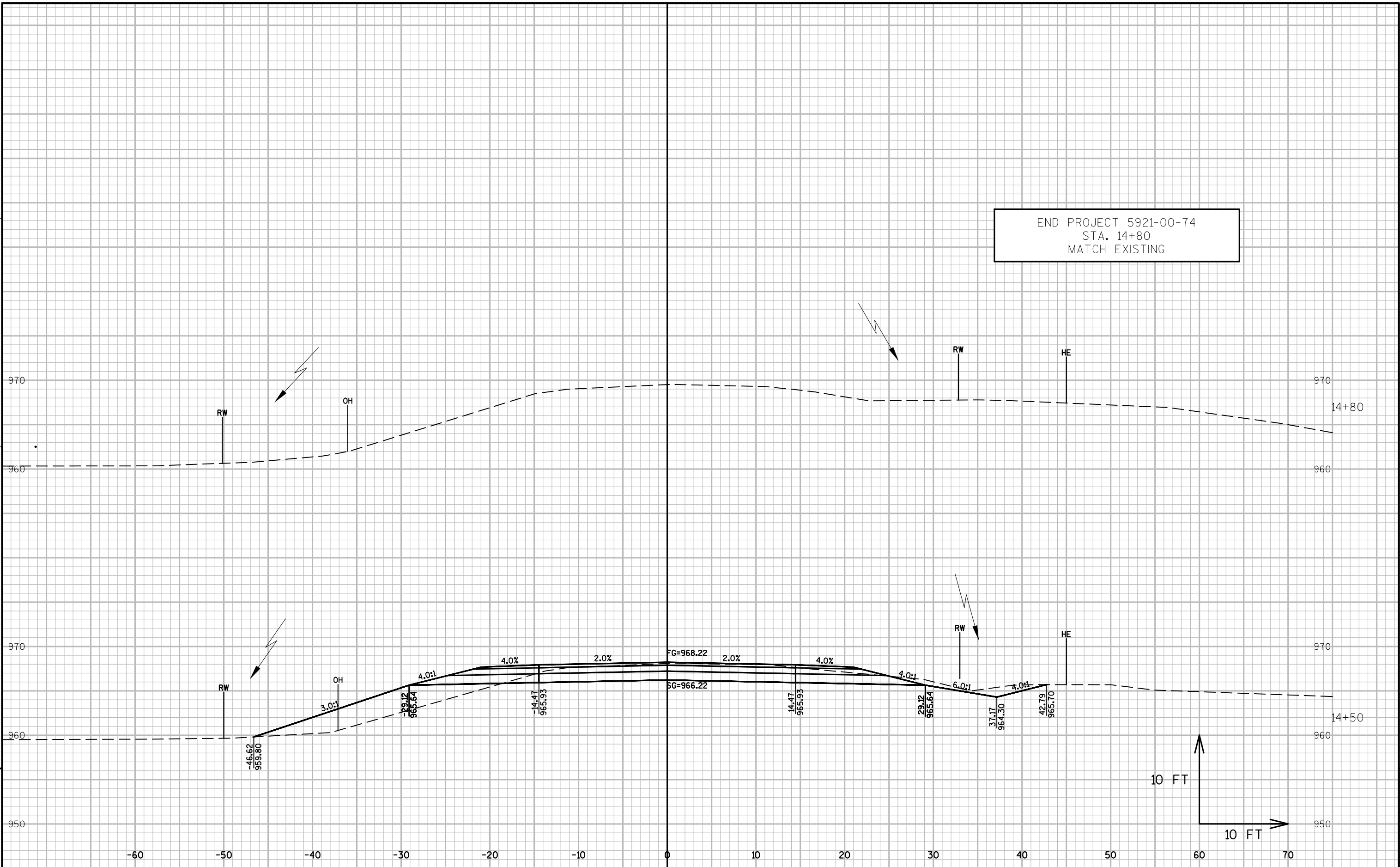
EARTHWORK-MAINLINE

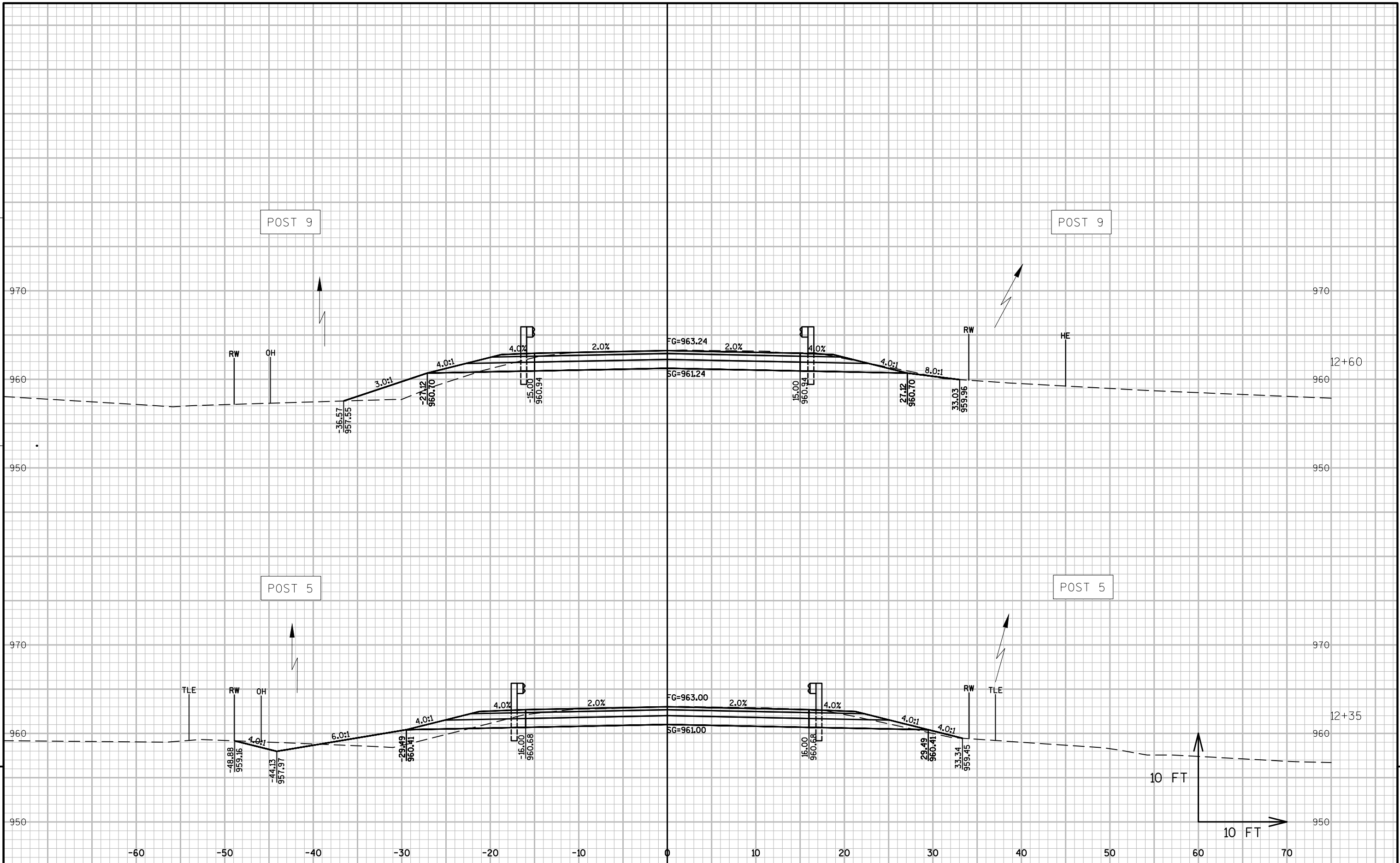
STATION	AREA (SF)		INCREMENTAL VOL (CY)			CUMMULATIVE VOLUME (CY)			
	CUT	FILL	CUT NOTE 1	FILL NOTE 2	FILL (25%)	CUT 1.00 NOTE 1	FILL	FILL (25%) NOTE 3	MASS ORDINATE NOTE 4
11+90	39	0	0	0	0	0	0	0	0
12+00	83	10	23	2	2	23	2	2	21
12+50	82	14	154	22	28	177	24	30	148
13+00	58	104	131	109	137	308	133	167	142
13+01	58	104	2	3	4	310	136	170	140
13+01	0	0	0	0	0	310	136	170	140
13+48	0	0	0	0	0	310	136	170	140
13+48	62	70	0	0	0	310	136	170	140
13+50	62	70	4	4	5	314	140	175	139
14+00	55	61	108	122	153	422	262	328	94
14+50	78	48	123	101	126	545	363	454	91
14+80	39	0	65	27	36	610	390	490	120
COLUMN SUBTOTALS =			610	390	490	610	390	490	120
MAINLINE =			610	390	490	610	390	490	120
F.E. - STA. 11+85, RT.			20	0	0	630	390	490	140
COLUMN TOTALS =			630	390	490	630	390	490	140

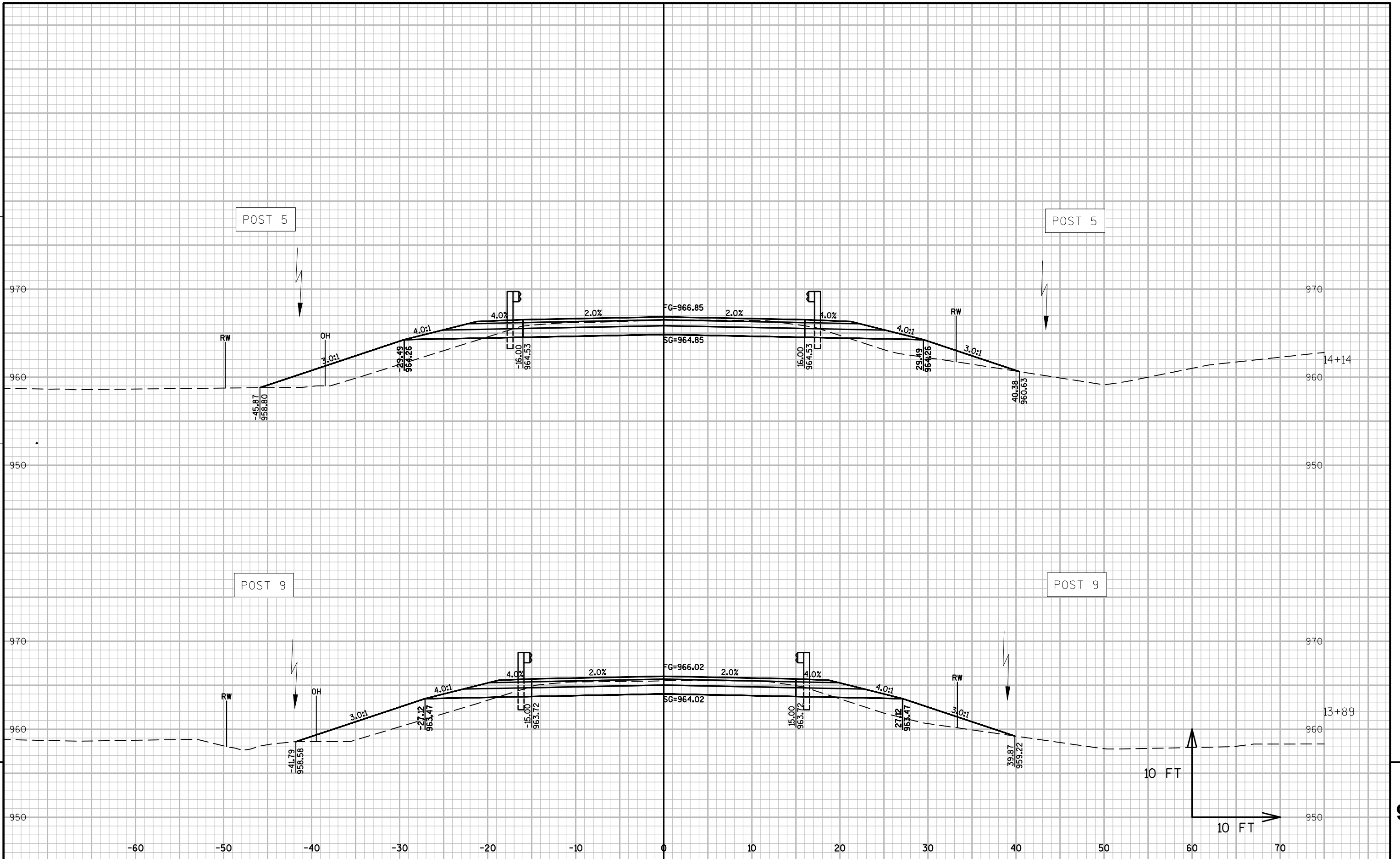
NOTES:	
1 - CUT	CUT INCLUDES SALVAGED/UNUSABLE MATERIAL
2 - FILL	DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME
3 - FILL (25%)	FILL 25%: (UNEXPANDED FILL)*1.25
4 - MASS ORDINATE	(CUT - FILL (25%))

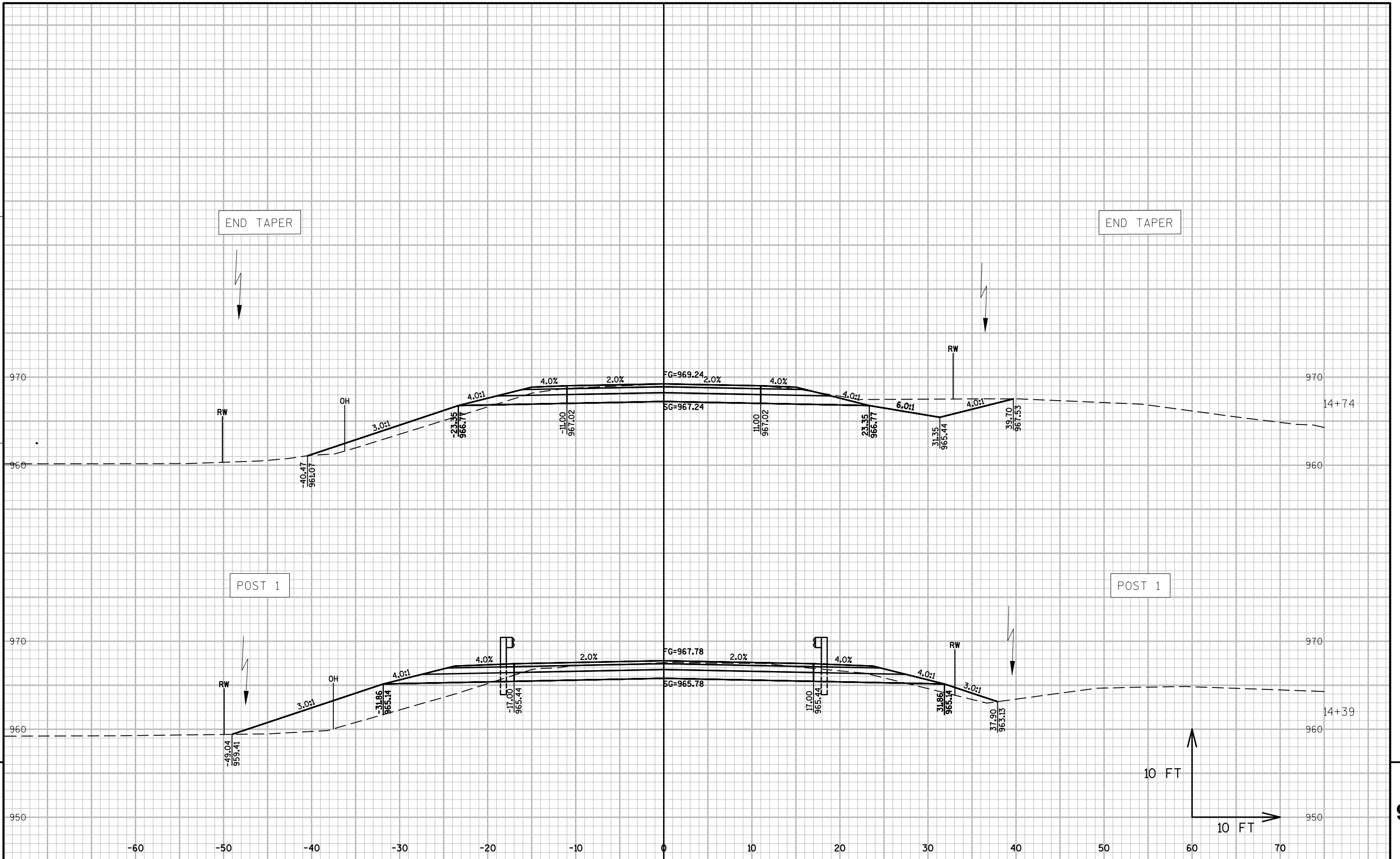




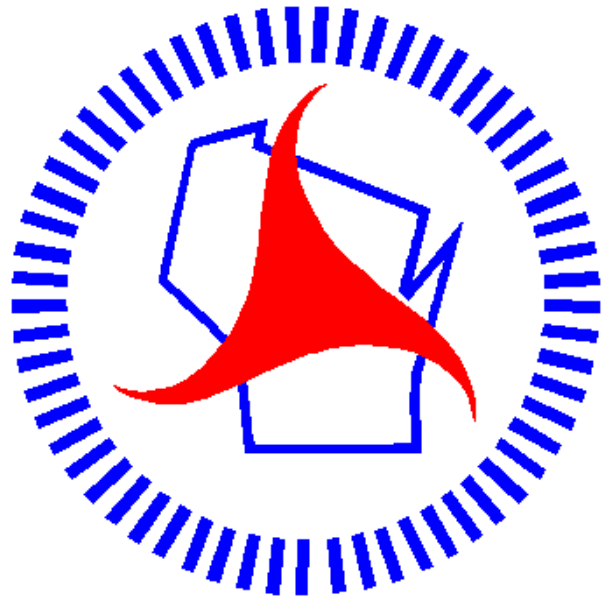








Notes



Wisconsin Department of Transportation

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through innovation and exceptional service.

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