

GRE
PROJECT ID: 4202-04-71
WITH: 4202-05-71, 4202-06-71

COUNTY: SHEBOYGAN

JULY 2019
ORDER OF SHEETS

- Section No. 1 Title
- Section No. 2 Typical Sections and Details
- Section No. 3 Estimate of Quantities
- Section No. 3 Miscellaneous Quantities
- Section No. 4 Right of Way Plat
- Section No. 5 Plan and Profile
- Section No. 6 Standard Detail Drawings
- Section No. 7 Sign Plates
- Section No. 8 Structure Plans
- Section No. 9 Computer Earthwork Data
- Section No. 9 Cross Sections

TOTAL SHEETS = 46

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T SHERMAN, SILVER CREEK CASCADE RD
N BRANCH MILWAUKEE RIVER BRIDGE NOR
LOC STR
SHEBOYGAN COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
4202-04-71		



DESIGN DESIGNATION
A.A.D.T. 2019 = 140
A.A.D.T. 2039 = 160
D.H.V. 2039 = 90
D.D. = 60/40
T. = 6.1%
DESIGN SPEED = 25 MPH
ESALS = 14,600

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT (Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE (To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

TELEPHONE

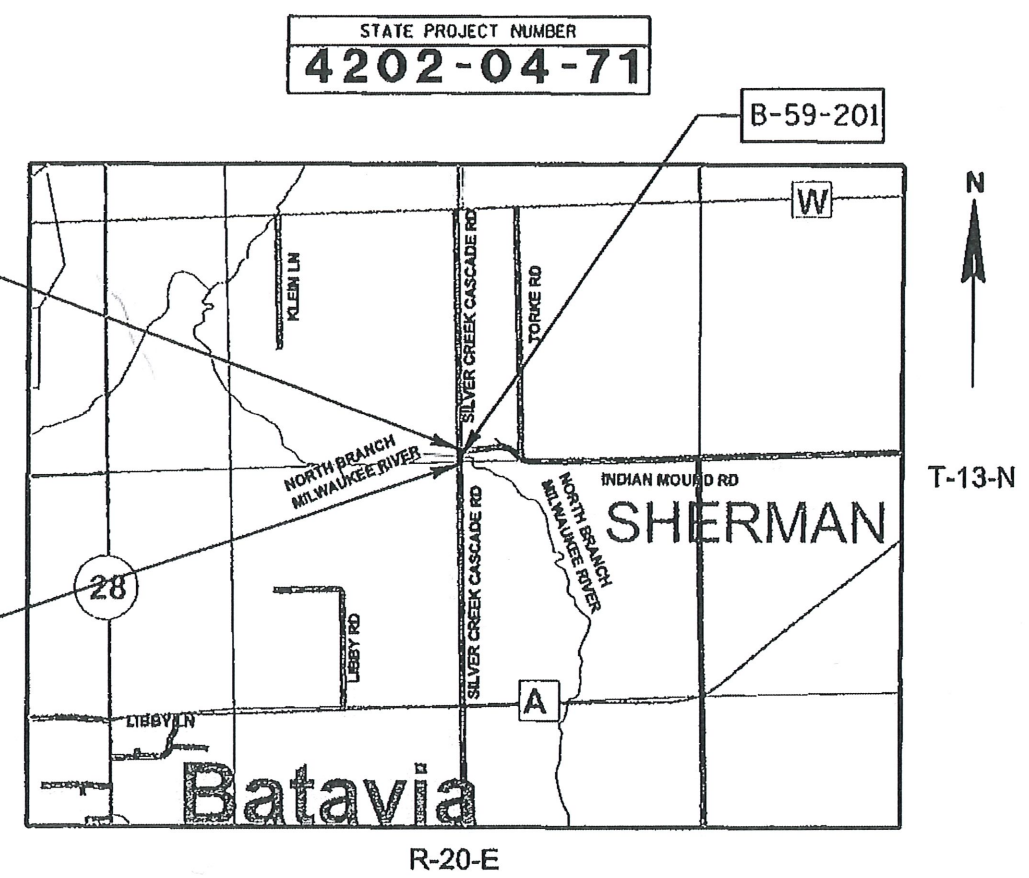
WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE

CAUTION



END PROJECT 4202-04-71
STA 128+98.77

BEGIN PROJECT 4202-04-71
STA 127+37.62
X=137331.524
Y=127530.384

STATE PROJECT NUMBER
4202-04-71

B-59-201

LAYOUT
SCALE 0 .2 MI.
TOTAL NET LENGTH OF CENTERLINE = 0.031 MI.

ACCEPTED FOR
SHEBOYGAN COUNTY
1/29/2019
Date
Signature
HIGHWAY COMMISSIONER

ORIGINAL PLANS PREPARED BY
KAPUR & ASSOCIATES, INC.
CONSULTING ENGINEERS
MILWAUKEE, WISCONSIN
414.751.7200



1/23/19
Date
Signature

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor KAPUR & ASSOCIATES, INC.
Designer KAPUR & ASSOCIATES, INC.
Project Manager SCOTT EBEL
Regional Examiner
Regional Supervisor

APPROVED FOR THE DEPARTMENT
DATE: 1/29/19
Signature

COORDINATES ON THE PLAN ARE REFERENCED TO
SHEBOYGAN COUNTY COORDINATES NAD 1983 (2011).
ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED
TO THE NATIONAL GEODETIC VERTICAL DATUM (NGVD29).

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

THE EARTHWORK YARDAGE IS ESTIMATED BY EXPANDING THE FILL VOLUME. AN EXPANSION FACTOR OF 1.25 IS USED.

THE LOCATION AND LIMITS OF EBS (EXCAVATION BELOW SUBGRADE),IF REQUIRED, WILL BE DETERMINED BY THE ENGINEER. SUCH EBS SHALL NOT BE USED TO BALANCE YARDAGE.

TEMPORARY STORAGE OF ANY EXCAVATED MATERIAL WILL NOT BE PERMITTED IN WETLAND AREAS.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER.

NO TREES OR SHRUBS SHALL BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

BROKEN CONCRETE CONTAINING RE-BAR SHALL NOT BE USED AS RIPRAP OR HEAVY RIPRAP.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

RUNOFF COEFFICENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	0.08	0.16	0.22	0.12	0.20	0.27	0.15	0.24	0.33	0.19	0.28	0.38
	0.22	0.30	0.38	0.26	0.34	0.44	0.30	0.37	0.50	0.34	0.41	0.56
MEDIAN STRIP- TURF	0.19	0.20	0.24	0.19	0.22	0.26	0.20	0.23	0.30	0.20	0.25	0.30
	0.24	0.26	0.30	0.25	0.28	0.33	0.26	0.30	0.37	0.27	0.32	0.40
SIDE SLOPE- TURF			0.25			0.27			0.28			0.30
			0.32			0.34			0.36			0.38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 0.2 ACRES
DISTURBED PROJECT AREA = 0.2 ACRES

UTILITY CONTACTS

FRONTIER COMMUNICATIONS OF WISCONSIN
MR. RUSS RYAN
107 PLEASANT VIEW DRIVE
PLYMOUTH, WI 53073
OFFICE: (920) 583-3275
RUSSELL.W.RYAN@FTR.COM

OTHER CONTACTS

WIDEPT OF NATURAL RESOURCES
MR. JAY SCHIEFELBEIN
2984 SHAWANO AVENUE
GREEN BAY, WI 54313
(920) 360-3784
JEREMIAH.SCHIEFELBEIN@WI.GOV

WE ENERGIES - ELECTRIC
MS. NICOLE SMULLEN
333 W EVERETT ST, A299
MILWAUKEE, WI 53203
OFFICE: (414) 221-5617
NICOLE.SMULLEN@WECENERGYGROUP.COM

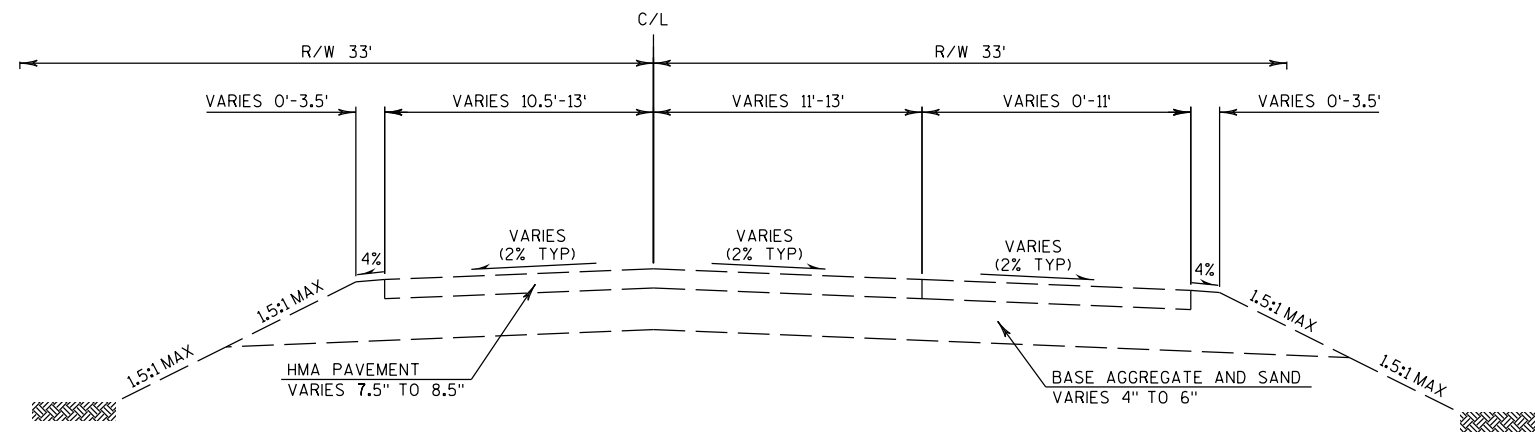


DESIGN INDEX

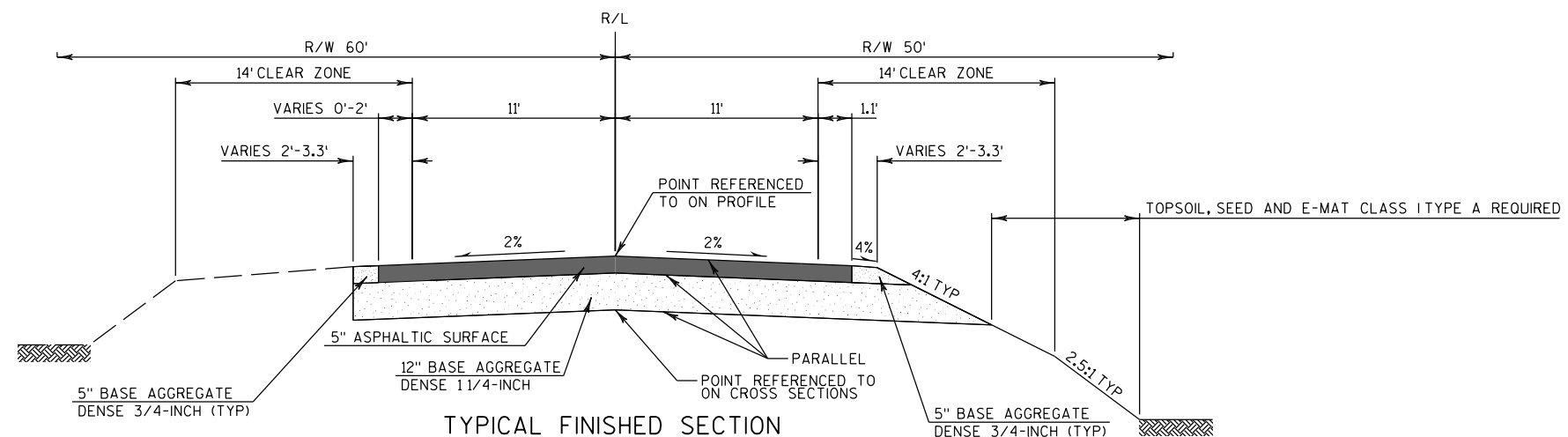
TITLE
GENERAL NOTES AND UTILITY CONTACTS
TYPICAL SECTIONS
CONSTRUCTION DETAIL

STANDARD ABBREVIATIONS

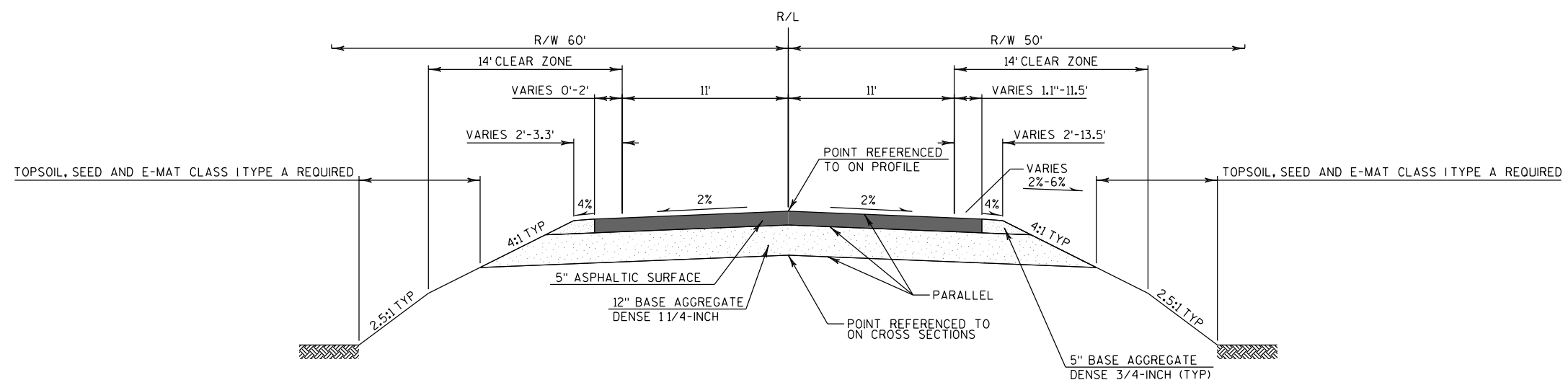
<	ANGLE	NC	NORMAL CROWN OR NO CHANGE
ADT	AVERAGE DAILY TRAFFIC	NO	NUMBER
AC	ACRE	NW OR N/W	NORMAL WATER
AE, AEW	APRON ENDWALL	OBLIT	OBLITERATE
AGG	AGGREGATE	OD	OUTSIDE DIAMETER
AH	AHEAD	PAVT	PAVEMENT
ASPH	ASPHALTIC	PC	POINT OF CURVATURE
BC	BACK OF CURB	PCC	POINT OF COMPOUND CURVE
BF	BACK FACE	PE	PRIVATE ENTRANCE
BIT	EXISTING BITUMINOUS	PGL	PROFILE GRADE LINE
BM	BENCH MARK	PI	POINT OF INTERSECTION
BEG	BEGIN	PL	PROPERTY LINE
BK	BACK	PLE	PERMANENT LIMITED EASEMENT
C & G	CURB AND GUTTER	PRC	POINT OF REVERSE CURVE
CABC	CRUSHED AGGREGATE BASE COURSE	PROJ	PROJECT
CB	CATCH BASIN	PSI	POUNDS PER SQUARE INCH
CMCP	CORRUGATED METAL CULVERT PIPE	PT	POINT OF TANGENCY
CMP	CORRUGATED METAL PIPE	PVC	POLYVINYL CHLORIDE
CP	CULVERT PIPE	PT	POINT OF TANGENCY
CY	CUBIC YARD	PAV'T	PAVEMENT
CL OR C/L	CENTER LINE	PCC	PORTLAND CEMENT CONCRETE
CO	COUNTY	R	RADIUS OR RANGE
CONC	CONCRETE	RC	REVERSE CURVE
CONST	CONSTRUCTION	RCCP	REINFORCED CONCRETE CULVERT PIPE
CR	CREEK	RCHCP	REINFORCED CONCRETE HORIZONTAL ELLIPTICAL CULVERT PIPE
CTH	COUNTY TRUNK HIGHWAY	RCPSS	REINFORCED CONCRETE PIPE STORM SEWER
CWT	HUNDRED WEIGHT	RHF	RIGHT HAND FORWARD
D	DEGREE OF CURVE	R/L	REFERENCE LINE
Δ	DELTA	R/W	RIGHT OF WAY
DHV	DESIGN HOUR VOLUME	RD	ROAD
DIA	DIAMETER	RDWY	ROADWAY
DISCH	DISCHARGE	REL	RELOCATE
E	EAST	REM	REMAINING
EA	EACH	REQD	REQUIRED
EB	EASTBOUND	RO	RUN OFF LENGTH
EBS	EXCAVATION BELOW SUBGRADE	RT	RIGHT
EL, ELEV	ELEVATION	RW	RETAINING WALL
ELEC	ELECTRIC(AL), ELEC CABLE	S	SOUTH
EMB	EMBANKMENT	SALV	SALVAGED
ESALS	EQUIVALENT SINGLE AXEL LOADS	SAN	SANITARY
ESMT	EASEMENT	SB	SOUTHBOUND
EW	ENDWALL	SDD	STANDARD DETAIL DRAWINGS
EXC	EXCAVATION	SE	SUPERELEVATION
EXIST	EXISTING BITUMINOUS	SEC	SECTION
EXP	EXPANSION	SF	SQUARE FOOT (FEET)
FC	FACE OF CURB	S/L	SURVEY LINE
FE	FIELD ENTRANCE	SHLDR	SHOULDER(S)
FF	FACE TO FACE	SHR	SHRINKAGE
F/L, FL	FLOW LINE	SPECS	SPECIFICATIONS
FERT	FERTILIZER	SS	STORM SEWER
FHWA	FEDERAL HIGHWAY	STA	STATION
FT	FOOT (FEET)	STH	STATE TRUNK HIGHWAY
G	GAS	STR	STRUCTURE
GN	GRID NORTH	SW	SIDEWALK
H	HOUSE	SY	SQUARE YARD
HMA	HOT MIX ASPHALT	TAN	TANGENT
HORZ	HORIZONTAL	TEL	TELEPHONE
HP	HIGH POINT	T	(TRUCKS) PERCENT OF
HR	HANDICAP RAMP	TC	TOP OF CURB
HYD	HYDRANT	TAN	TANGENT
I	INTERSECTION ANGLE	TEMP	TEMPORARY
ID	INSIDE DIAMETER	TL OR T/L	TRANSIT LINE
INL	INLET	TLE	TEMPORARY LIMITED EASEMENT
INTER	INTERSECTION	TYP	TYPICAL
INV	INVERT	UG	UNDERGROUND (CABLE)
IP	IRON PIPE	UNCL	UNCLASSIFIED
JT	JOINT	VAR	VARIABLE
K	RATE OF VERTICAL CURVATURE	VCL	VERTICAL CURVE LENGTH
L	LENGTH OF CURVE	VPC	VERTICAL POINT OF CURVATURE
LB	POUND	VPCC	VERTICAL POINT OF COMPOUND CURVE
LC	LONG CHORD OF CURVE	VPI	VERTICAL POINT OF INTERSECTION
LP	LOW POINT	VPRC	VERTICAL POINT OF REVERSE CURVE
LF	LINEAR FOOT(FEET)	VPT	VERTICAL POINT OF TANGENCY
LHF	LEFT HAND FORWARD	VLV	VALVE
LS	LUMP SUM	VOL	VOLUME
LT	LEFT	W	WEST
M	MARSH	WB	WESTBOUND
MATL	MATERIAL	WV	WATER VALVE
MP	MARKER POST	X	EASTING OR EAST GRID COORDINATE
MAX	MAXIMUM	Y	NORTHING OR NORTH GRID COORDINATE
MGAL	1000 GALLONS	YD	YARD
MH	MANHOLE		
MIN	MINIMUM		
ML OR M/L	MATCH LINE		
N	NORTH		
NB	NORTHBOUND		

**TYPICAL EXISTING SECTION**

SILVER CREEK CASCADE ROAD
STA 127+37.62 TO STA 127+84.19
STA 128+49.69 TO STA 128+98.77

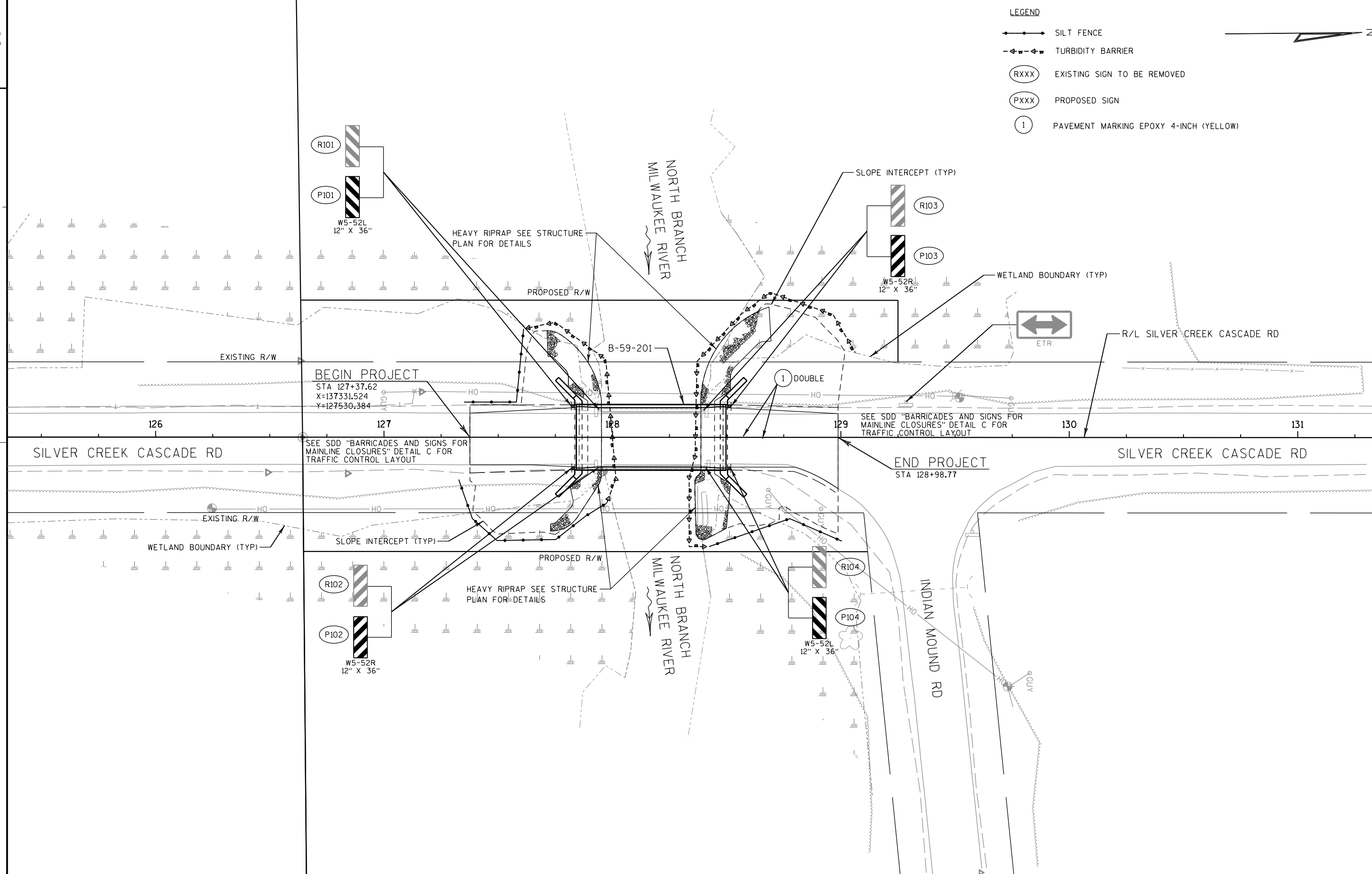
**TYPICAL FINISHED SECTION**

SILVER CREEK CASCADE ROAD
STA 127+37.62 TO STA 127+62.00

**TYPICAL FINISHED SECTION**

SILVER CREEK CASCADE ROAD
STA 127+62.00 TO STA 127+84.19
STA 128+49.69 TO STA 128+98.77

PAVEMENT TYPE	TOTAL PAVEMENT THICKNESS	LAYERS	NOMINAL SIZE
ASPHALTIC SURFACE	5"	2" UPPER LAYER	12.5 mm
		3" LOWER LAYER	19.0 mm



Estimate Of Quantities By Plan Sets

4202-04-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0500.S	Removing Old Structure Over Waterway (station) 01. 128+25	LS	1.000	1.000
0012	205.0100	Excavation Common	CY	213.000	213.000
0016	206.1000	Excavation for Structures Bridges (structure) 01. B-59-201	LS	1.000	1.000
0022	208.0100	Borrow	CY	112.000	112.000
0026	210.1500	Backfill Structure Type A	TON	1,305.000	1,305.000
0028	213.0100	Finishing Roadway (project) 01. 4202-04-71	EACH	1.000	1.000
0034	305.0110	Base Aggregate Dense 3/4-Inch	TON	23.000	23.000
0036	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	314.000	314.000
0042	455.0605	Tack Coat	GAL	7.100	7.100
0044	465.0105	Asphaltic Surface	TON	77.000	77.000
0048	502.0100	Concrete Masonry Bridges	CY	220.000	220.000
0050	502.3200	Protective Surface Treatment	SY	189.000	189.000
0052	502.3210	Pigmented Surface Sealer	SY	64.000	64.000
0054	503.0136	Prestressed Girder Type I 36-Inch	LF	256.000	256.000
0058	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	28,680.000	28,680.000
0060	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0062	506.4000	Steel Diaphragms (structure) 01. B-59-201	EACH	3.000	3.000
0066	516.0500	Rubberized Membrane Waterproofing	SY	22.000	22.000
0068	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	420.000	420.000
0072	606.0300	Riprap Heavy	CY	175.000	175.000
0074	612.0206	Pipe Underdrain Unperforated 6-Inch	LF	40.000	40.000
0076	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	120.000	120.000
0078	618.0100	Maintenance And Repair of Haul Roads (project) 01. 4202-04-71	EACH	1.000	1.000
0084	619.1000	Mobilization	EACH	0.400	0.400
0086	624.0100	Water	MGAL	3.600	3.600
0088	625.0100	Topsoil	SY	499.000	499.000
0090	628.1504	Silt Fence	LF	254.000	254.000
0092	628.1520	Silt Fence Maintenance	LF	254.000	254.000
0094	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0096	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0098	628.2002	Erosion Mat Class I Type A	SY	499.000	499.000
0102	628.6005	Turbidity Barriers	SY	192.000	192.000
0104	628.7570	Rock Bags	EACH	20.000	20.000
0106	630.0120	Seeding Mixture No. 20	LB	13.500	13.500
0108	630.0200	Seeding Temporary	LB	13.500	13.500

Estimate Of Quantities By Plan Sets

4202-04-71					
Line	Item	Item Description	Unit	Total	Qty
0110	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0112	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0116	638.2602	Removing Signs Type II	EACH	4.000	4.000
0118	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0120	642.5201	Field Office Type C	EACH	0.400	0.400
0122	643.0420	Traffic Control Barricades Type III	DAY	1,155.000	1,155.000
0124	643.0705	Traffic Control Warning Lights Type A	DAY	1,980.000	1,980.000
0126	643.0900	Traffic Control Signs	DAY	1,155.000	1,155.000
0128	643.5000	Traffic Control	EACH	0.400	0.400
0130	645.0111	Geotextile Type DF Schedule A	SY	88.000	88.000
0132	645.0120	Geotextile Type HR	SY	315.000	315.000
0134	646.1020	Marking Line Epoxy 4-Inch	LF	324.000	324.000
0136	650.4500	Construction Staking Subgrade	LF	97.000	97.000
0138	650.5000	Construction Staking Base	LF	97.000	97.000
0140	650.6500	Construction Staking Structure Layout (structure) 01. B-59-201	LS	1.000	1.000
0146	650.9910	Construction Staking Supplemental Control (project) 01. 4202-04-71	LS	1.000	1.000
0154	650.9920	Construction Staking Slope Stakes 02. 4202-04-71	LF	97.000	97.000
0156	690.0150	Sawing Asphalt	LF	56.000	56.000
0158	715.0502	Incentive Strength Concrete Structures	DOL	1,320.000	1,320.000

GRUBBING						
			201.0105	201.0205		
			CLEARING	GRUBBING		
STATION -	STATION	OFFSET	LOCATION	STA	STA	
127+37	- 128+99	LT/RT	SILVER CREEK CASCADE	2	2	
PROJECT 4202-04-71 TOTAL				2	2	

FINISHING ROADWAY	
213.0100 FINISHING ROADWAY PROJECT ID 4202-04-71	
LOCATION	EACH
PROJECT 4202-04-71	1
PROJECT 4202-04-71 TOTAL	1

EARTHWORK SUMMARY									
From/To Station	Location	205.0100 Excavation Common (1)		Available Material (2)	Unexpanded Fill	Expanded Fill (3)	Mass Ordinate +/- (4)	Waste	208.0100 Borrow
		Cut	EBS Excavation			Factor 1.25			
127+37.62 to 128+98.77	SILVER CREEK CASCADE ROAD	163	0	163	220	275	-112	0	112
	UNDISTRIBUTED	0	50	0	0	0	0	-65	0
Grand Total		163	50	163	220	275	-112	-65	112
Total Excavation Common		213							

NOTES:

1) Common Excavation is the sum of the Cut and EBS Excavation columns.

2) Available Material = Cut

3) Expanded Fill expansion factor = 1.25. Expanded Fill = Unexpanded Fill * Expansion Factor

4) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

AGGREGATE ITEMS					
			305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	
STATION	OFFSET	LOCATION			
127+37 - 127+84	RL	SILVER CREEK CASCADE	12	133	
128+49 - 128+99	RL	SILVER CREEK CASCADE	9	152	
UNDISTRIBUTED			2	29	
PROJECT 4202-04-71 TOTAL			23	314	

PAVEMENT ITEMS				
			455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
STATION	OFFSET	LOCATION		
127+37 - 127+84	RL	SILVER CREEK CASCADE	3.3	36
128+49 - 128+99	RL	SILVER CREEK CASCADE	3.8	41
PROJECT 4202-04-71 TOTAL			7.1	77
ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.				

3

MAINTENANCE AND REPAIR OF
HAUL ROADS

618.0100 CAT 0030 MAINTENANCE AND REPAIR OF HAUL ROADS PROJECT I.D. 4202-04-71	
LOCATION	EACH
PROJECT 4202-04-71	1
PROJECT 4202-04-71 TOTAL	1

MOBILIZATION

619.1000 MOBILIZATION	
LOCATION	EACH
PROJECT 4202-04-71	0.4
PROJECT 4202-04-71 TOTAL	0.4

WATER

624.0100 WATER	
LOCATION	MGAL
AGGREGATE COMPACTION	0.7
EARTHWORK COMPACTION	1.1
DUST CONTROL	1.8
PROJECT 4202-04-71 TOTAL	3.6

3

RESTORATION

625.0100 TOPSOIL		628.2002 EROSION		630.0120 SEEDING	630.0200 SEEDING
		MAT CLASS I		MIXTURE	TEMPORARY
		TYPE A		NO. 20	
STATION	OFFSET	LOCATION	SY	SY	LB
127+37 - 127+84	LT/RT	'ER CREEK CASC,	168	168	4.6
128+49 - 128+99	LT/RT	'ER CREEK CASC,	286	286	7.7
UNDISTRIBUTED			45	45	1.2
PROJECT 4202-04-71 TOTAL			499	499	13.5

SILT FENCE

		628.1504 SILT FENCE		628.1520 SILT FENCE MAINTENANCE
		LF		LF
STATION	OFFSET	LOCATION		
127+35 - 127+62	LT	SILVER CREEK CASCADE		55
127+35 - 127+98	RT	SILVER CREEK CASCADE		86
128+42 - 129+00	RT	SILVER CREEK CASCADE		62
UNDISTRIBUTED				51
PROJECT 4202-04-71 TOTAL				254

MOBILIZATIONS EROSION CONTROL

628.1905 MOBILIZATIONS EROSION CONTROL		628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL
		EACH
LOCATION	EACH	EACH
UNDISTRIBUTED	5	2
PROJECT 4202-04-71 TOTAL	5	2

TURBIDITY BARRIER

		628.1520 TURBIDITY BARRIER	
		SY	
STATION	OFFSET	LOCATION	
127+62 - 128+02	LT/RT	SILVER CREEK CASCADE	
128+35 - 129+00	LT/RT	SILVER CREEK CASCADE	
PROJECT 4202-04-71 TOTAL			

ROCK BAGS

		628.7570 ROCK BAGS
		EACH
LOCATION	EACH	
UNDISTRIBUTED	20	
PROJECT 4202-04-71 TOTAL	20	

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.

PERMANENT SIGNING

						634.0612 POSTS WOOD 4x6-INCH 12-FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF
SIGN NO.	LOCATION	SIGN CODE	W	x	H		
P101	B-59-201 SW CORNER	W5-52L	12	x	36	1	3.0
P102	B-59-201 SE CORNER	W5-52R	12	x	36	1	3.0
P103	B-59-201 NW CORNER	W5-52L	12	x	36	1	3.0
P104	B-59-201 NE CORNER	W5-52R	12	x	36	1	3.0
PROJECT 4202-04-71 TOTAL						4	12.0

TRAFFIC CONTROL

		643.0420 TRAFFIC CONTROL BARRICADES TYPE III		643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A		643.0900 TRAFFIC CONTROL SIGNS		643.5000 TRAFFIC CONTROL
LOCATION	DURATION DAYS	EACH	DAYS	EACH	DAYS	EACH	DAYS	EACH
PROJECT 4198-05-71	75	14	1,050	24	1,800	14	1,050	--
UNDISTRIBUTED			105	180		105		0.4
PROJECT 4202-04-71 TOTAL			1,155	1,980		1,155		0.4

REMOVING SIGNS

				638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
SIGN NO.	LOCATION	SIGN CODE			
R101	P-59-153 SW CORNER	W5-52L		1	1
R102	P-59-153 SE CORNER	W5-52R		1	1
R103	P-59-153 NW CORNER	W5-52L		1	1
R104	P-59-153 NE CORNER	W5-52R		1	1
PROJECT 4202-04-71 TOTAL				4	4

PAVEMENT MARKING

		646.1020 MARKING LINE EPOXY 4-INCH (YELLOW) LF
STATION	LOCATION	
127+37 - 128+99	SILVER CREEK CASCADE	324
PROJECT 4202-04-71 TOTAL		324

FIELD OFFICE TYPE C

		642.5201 FIELD OFFICE TYPE C EACH
LOCATION		
PROJECT 4202-04-71		0.4
PROJECT 4202-04-71 TOTAL		0.4

SAWCUTS

		690.0150 SAWING ASPHALT LF
STATION	OFFSET	LOCATION
127+37.62	LT/RT	SILVER CREEK CASCADE
128+98.77	LT/RT	SILVER CREEK CASCADE
PROJECT 4202-04-71 TOTAL		56

CONSTRUCTION STAKING

		650.4500 CAT 0010 CONSTRUCTION STAKING SUBGRADE	650.5000 CAT 0010 CONSTRUCTION STAKING BASE	650.6500 CAT 0020 CONSTRUCTION STAKING STRUCTURE LAYOUT B-59-201	650.9910 CAT 0010 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL 4202-04-71	650.9920 CAT 0010 CONSTRUCTION STAKING SLOPE STAKES
STATION	OFFSET	LOCATION	LF	LF	LS	LS
127+37 - 127+84	RL	SILVER CREEK CASCADE	47	47	--	47
128+49 - 128+99	RL	SILVER CREEK CASCADE	50	50	--	50
PROJECT 4198-05-71			--	--	1	--
PROJECT 4202-04-71 TOTAL			97	97	1	97

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE SPECIFIED.

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	TOTAL ACRES	R/W REQUIRED (ACRES)		
				NEW	EXISTING	TOTAL
1	Wayne and Carol Bruggink	FEE	35.213	0.162	0.198	0.360
2	James A and Sharon Bertram	FEE	18.000	0.096	0.185	0.281

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE COUNTY.

AREAS SHOWN IN THE TOTAL AREA MAY BE APPROXIMATE AND ARE DERIVED FROM TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA ACQUIRED

TRANSPORTATION PROJECT PLAT NO: 4202-04-00 - 4.01

PART OF THE SE 1/4 OF THE SE 1/4 OF SECTION 6 AND PART OF THE SW 1/4 OF THE SW 1/4 OF SECTION 5 ALL IN TOWN 13 NORTH RANGE 21 EAST, TOWN OF SHERMAN, SHEBOYGAN COUNTY WISCONSIN.

RELOCATION ORDER: SILVER CREEK CASCADE ROAD, TOWN OF SHERMAN, SHEBOYGAN COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE TOWN OF SHERMAN DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SUBSECTION 60.50 AND 82.12, WISCONSIN STATUTES, TOWN OF SHERMAN HEREBY ORDERS THAT:

1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY TOWN OF SHERMAN FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF TOWN OF SHERMAN, PURSUANT TO THE PROVISIONS OF SUBSECTION 60.50 AND 82.12, WISCONSIN STATUTES.

NEW R/W COORDINATE TABLE		
Point	Northing	Easting
PRW300	127457.02	137297.73
PRW301	127456.92	137270.73
PRW302	127718.40	137273.56
PRW303	127718.11	137300.55
PRW304	127457.09	137363.73
PRW305	127457.06	137380.73
PRW306	127703.97	137383.41
ERW307	127702.44	137366.39

UTILITY INTERESTS REQUIRED

UTILITY NUMBER	OWNER(S)	RELEASE OF RIGHTS
300	FRONTIER COMMUNICATIONS	

ROAD NAME	BASIS OF EXISTING R/W	YEAR	WIDTH
SILVER CREEK CASCADE ROAD	STATUTORY AUTHORITY - WISCONSIN STATUTES 82.12(1)(a) TOWN ROAD RECORD 43	1849	66'
INDIAN MOUND ROAD	TOWN ROAD RECORD 35	1880	3 RODS

CONVENTIONAL ABBREVIATIONS

ACCESS POINT/DRIVEWAY CONNECTION	AP	REFERENCE LINE	R/L
ACCESS RIGHTS	AR	RELEASE OF RIGHTS	ROR
ACRES	AC.	REMAINING	REM.
AND OTHERS	ET AL.	RIGHT-OF-WAY	R/W
CENTERLINE	C/L	SECTION	SEC.
CERTIFIED SURVEY MAP	CSM	SECTION LINE	S/L
CORNER	COR.	STATION	STA.
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	TLE
EASEMENT	EASE.	VOLUME	V.
HIGHWAY EASEMENT	H.E.	CURVE DATA	
LAND CONTRACT	LC	LONG CHORD	LCH
MONUMENT	MON.	LONG CHORD BEARING	LCB
PAGE	P.	RADIUS	R
PERMANENT LIMITED EASEMENT	PLE	DEGREE OF CURVE	D
PROPERTY LINE	PL	CENTRAL ANGLE OR DELTA	DELTA
RECORDED AS	(100')	LENGTH OF CURVE	L
		TANGENT	TAN

CONVENTIONAL SYMBOLS

FOUND IRON PIPE/PIN	(IF UNLESS NOTED)	PROPOSED R/W LINE
R/W MONUMENT	(SET)	EXISTING H.E. LINE
R/W STANDARD	(SET)	PROPERTY LINE
SIGN	(SIGN)	LOT & TIE LINES
SECTION CORNER MONUMENT	(SECTION CORNER MONUMENT)	SLOPE INTERCEPTS
SECTION CORNER SYMBOL	(SECTION CORNER SYMBOL)	CORPORATE LIMITS
		NO ACCESS
		BY PREVIOUS ACQUISITION/CONTROL
		NO ACCESS
		BY ACQUISITION
		NO ACCESS
		BY STATUTORY AUTHORITY
		SECTION LINE
		QUARTER LINE
		SIXTEENTH LINE
		EXISTING CENTERLINE
		PROPOSED REFERENCE LINE
		PARALLEL OFFSET

CONVENTIONAL UTILITY SYMBOLS

WATER	—W—	CABLE TELEVISION	—TV—
GAS	—G—	FIBER OPTIC	—FO—
TELEPHONE	—T—	SANITARY SEWER	—SAN—
OVERHEAD	—OH—	STORM SEWER	—SS—
TRANSMISSION LINES	—E—		
ELECTRIC			
		COMPENSABLE	NON-COMPENSABLE
		ELECTRIC POLE	
		TELEPHONE POLE	
		PEDESTAL (LABEL TYPE)	
		(TV, TEL, ELEC, ETC.)	

KAPUR & ASSOCIATES, INC.
CONSULTING ENGINEERS
MILWAUKEE, WISCONSIN
414.351.4668

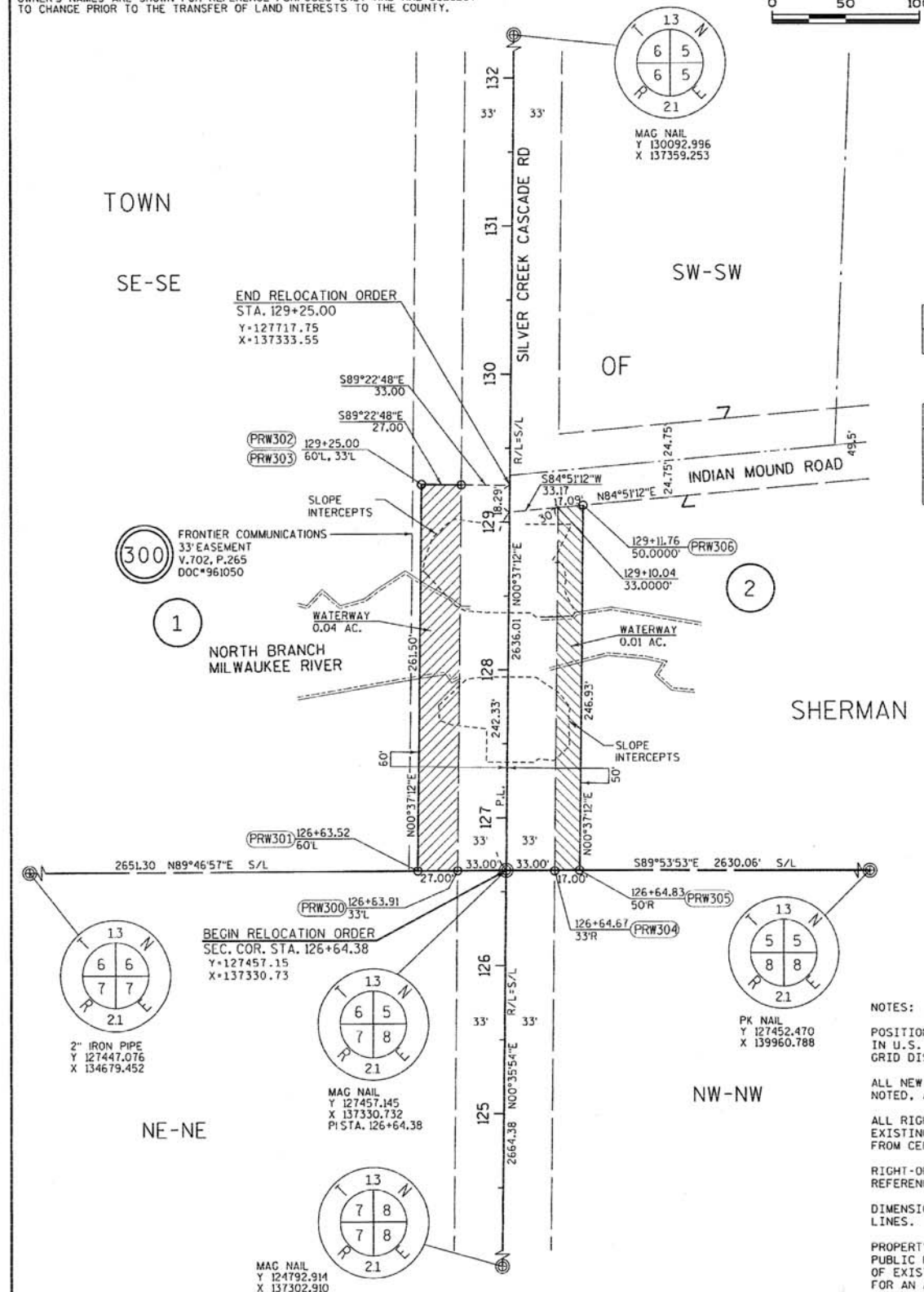
I, GARY D. SCHNEIDER, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN STATUTES AND UNDER THE DIRECTION OF TOWN OF SHERMAN, I HAVE SURVEYED AND MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.



SIGNATURE *Gary D. Schneider* DATE 05/17/2018
GARY D. SCHNEIDER, P.L.S. S-1297

THIS PLAT AND RELOCATION ORDER ARE APPROVED BY THE TOWN OF SHERMAN

SIGNATURE *William Goehring* DATE 7/7/18
PRINT: William Goehring



NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, SHEBOYGAN COUNTY, NAD 83 (1991) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

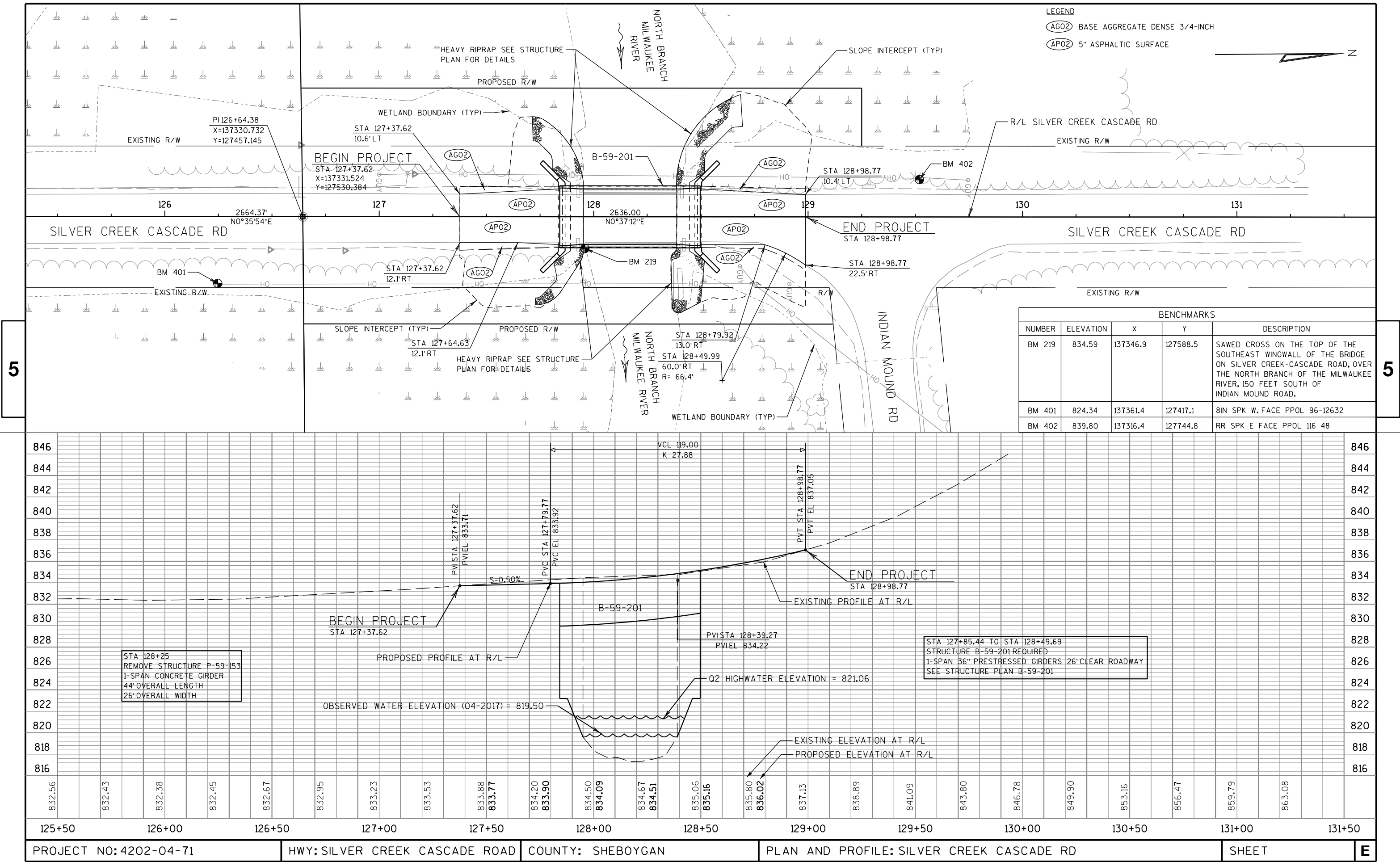
ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4"X24" IRON ROD), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-ACQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

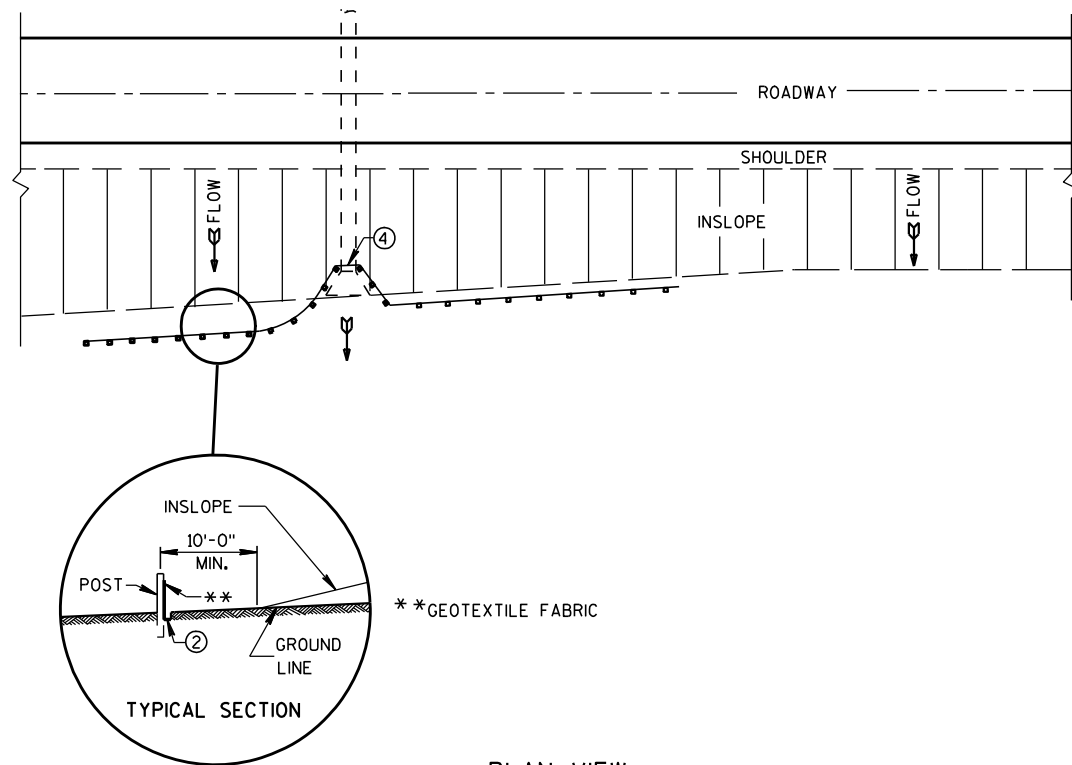
DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.



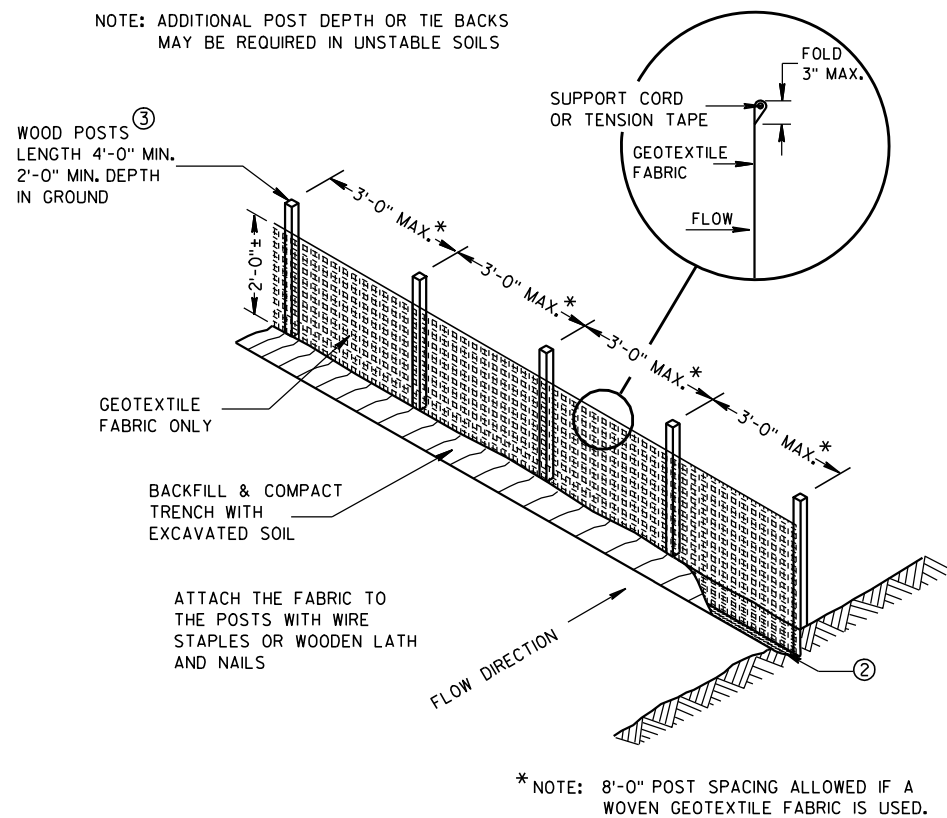
Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C03-05	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES



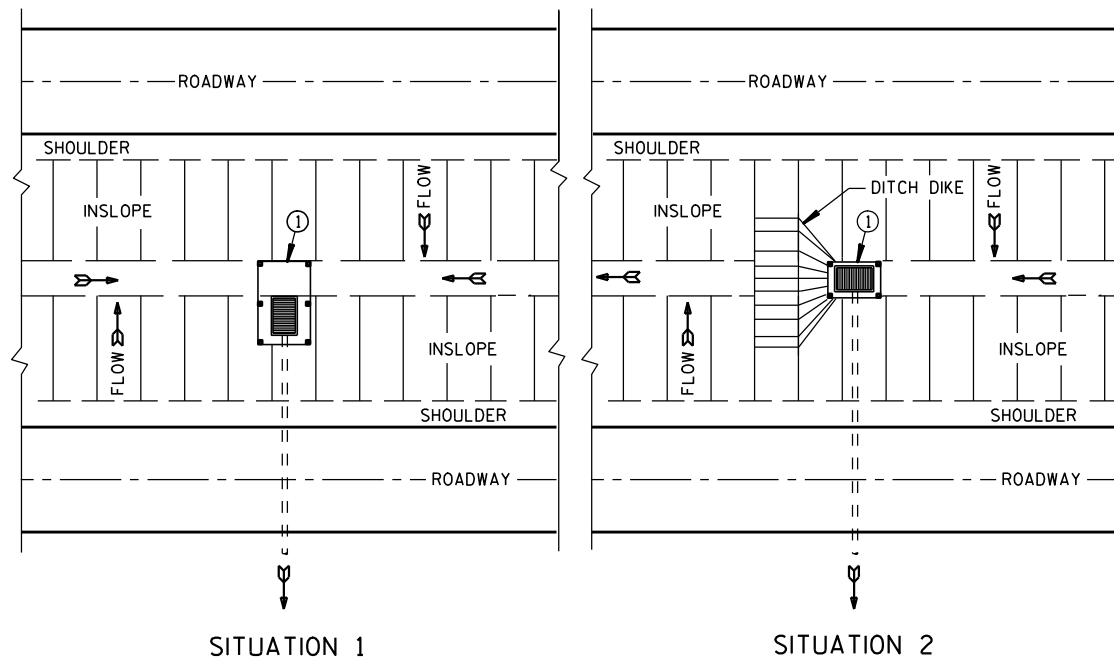
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS
MAY BE REQUIRED IN UNSTABLE SOILS

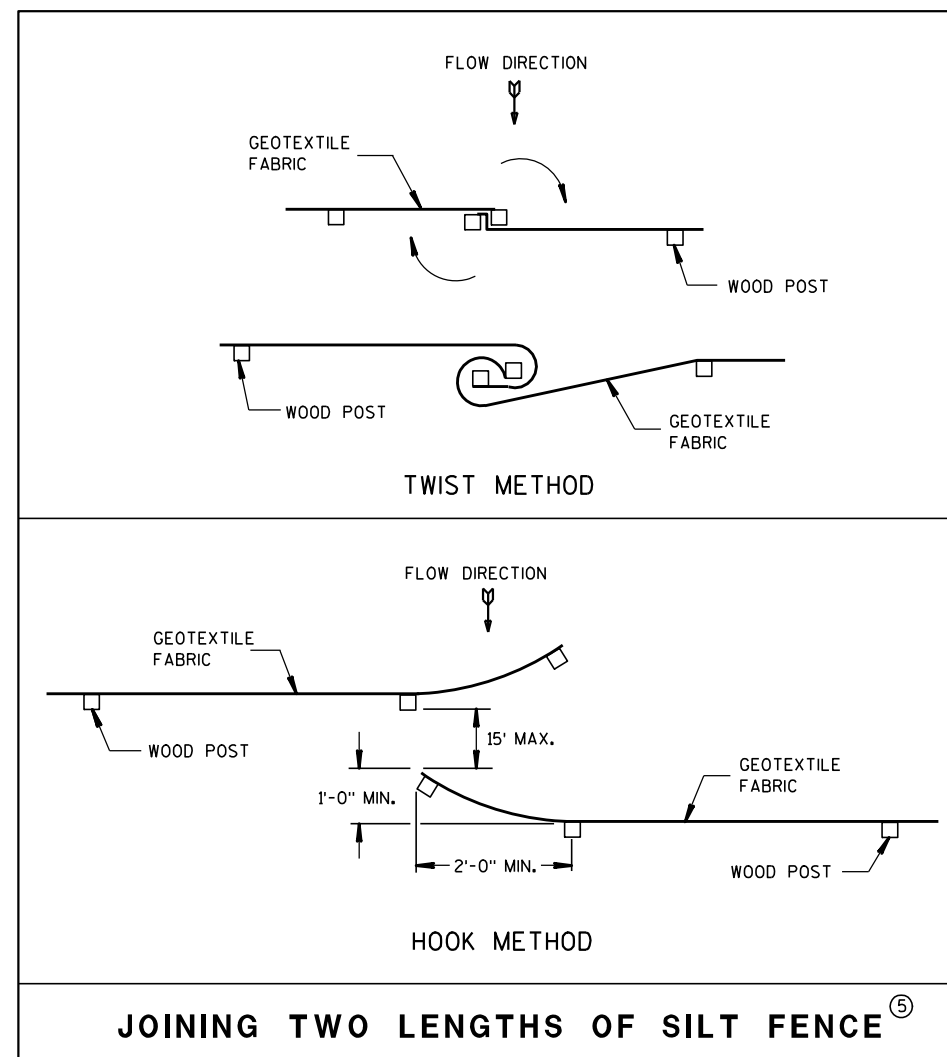


SILT FENCE

* NOTE: 8'-0" POST SPACING ALLOWED IF A
WOVEN GEOTEXTILE FABRIC IS USED.



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

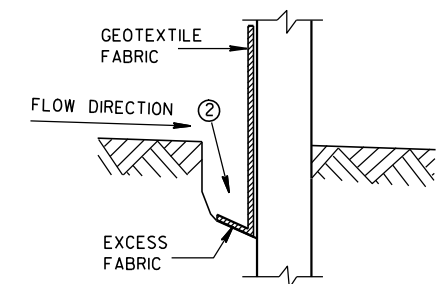


JOINING TWO LENGTHS OF SILT FENCE^⑤

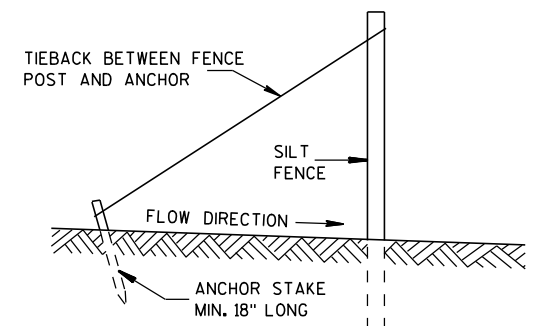
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

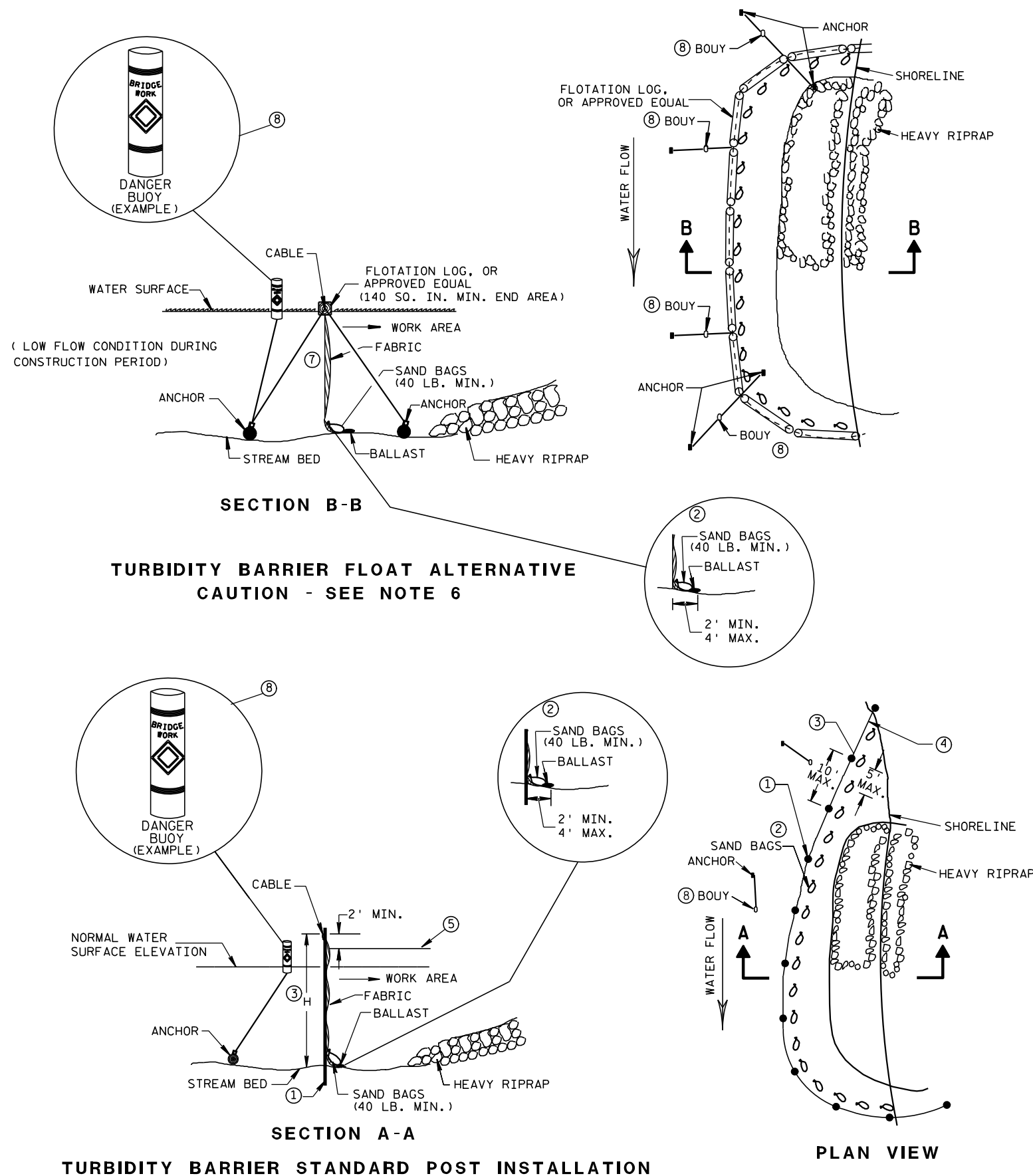
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

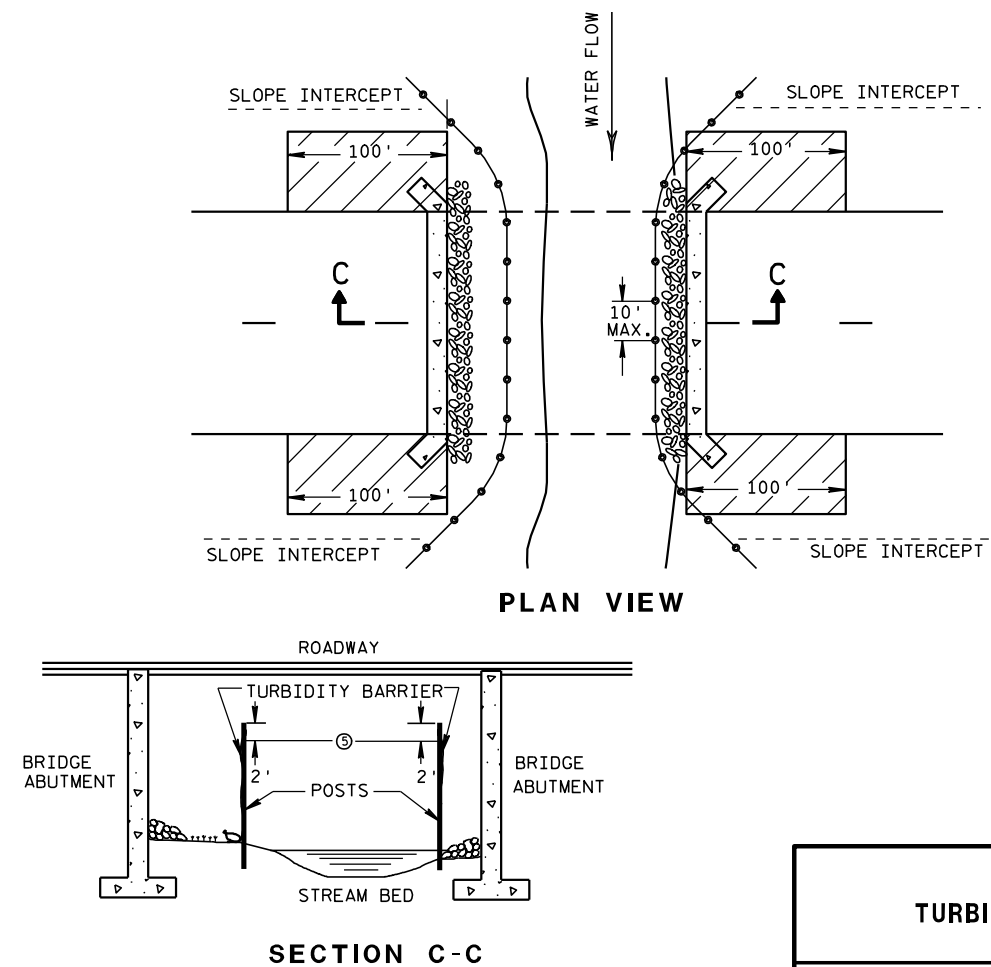


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

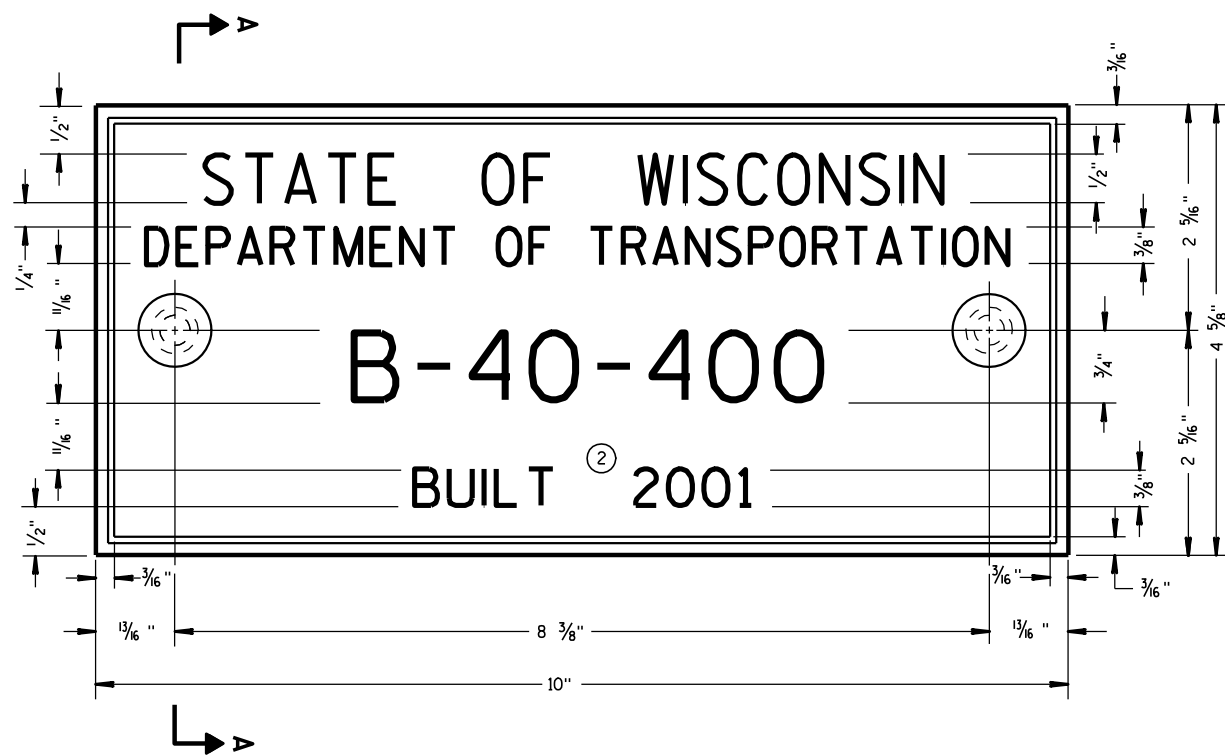
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

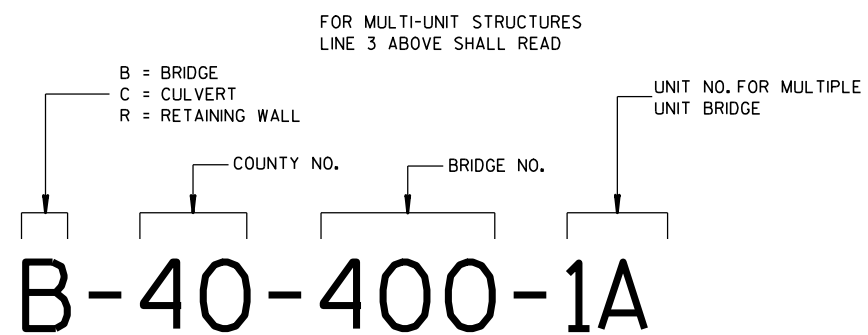
6/04/02
DATE

FWHA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



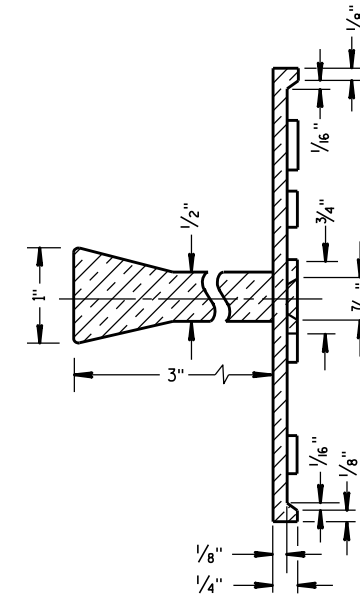
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

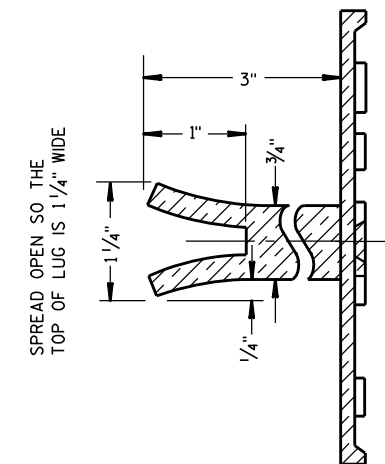
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

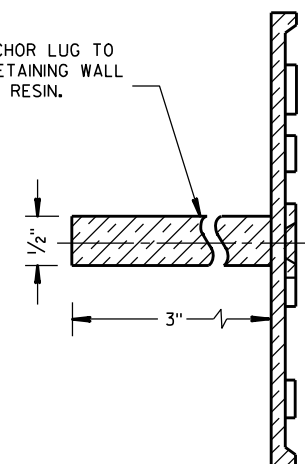


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

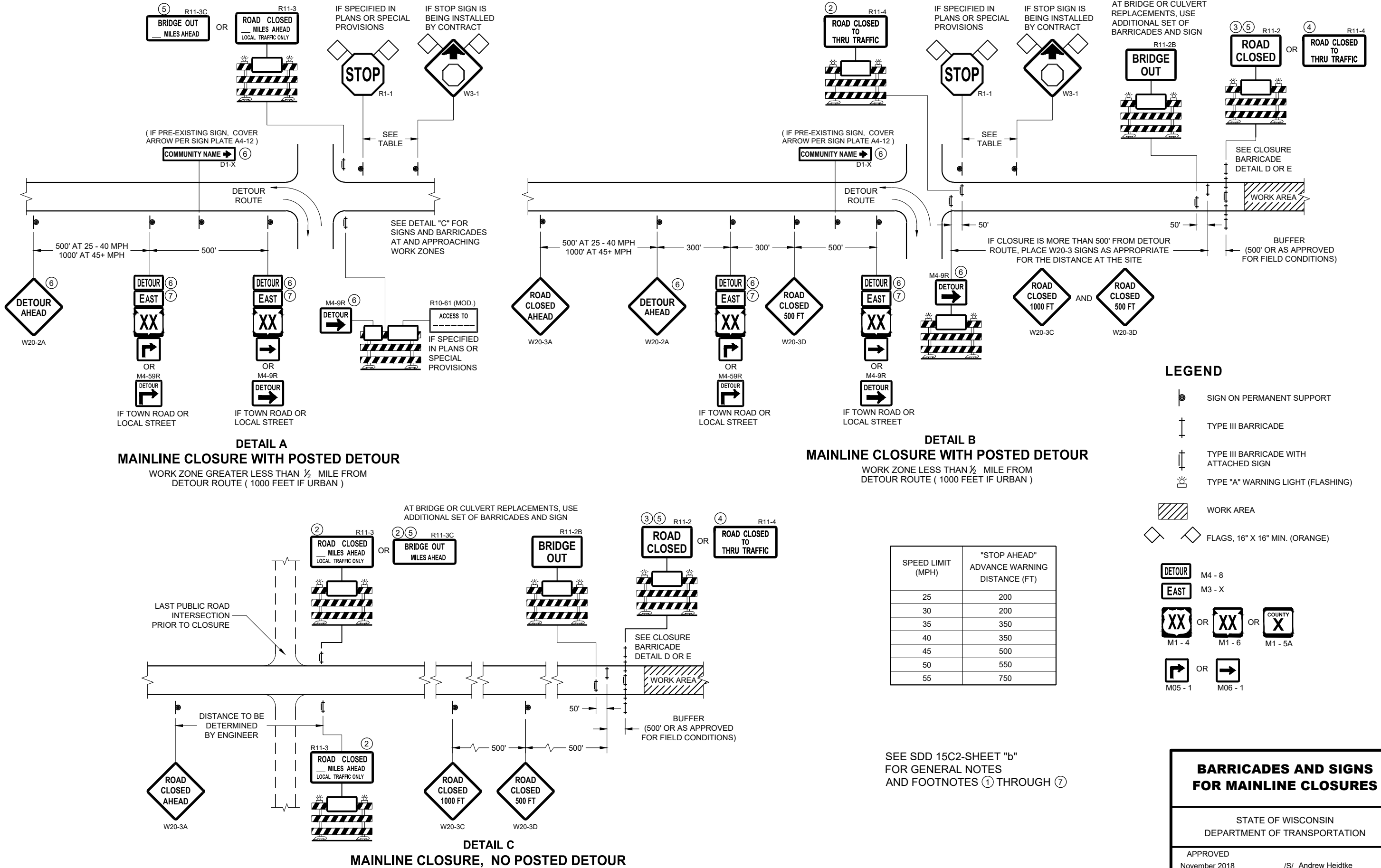
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

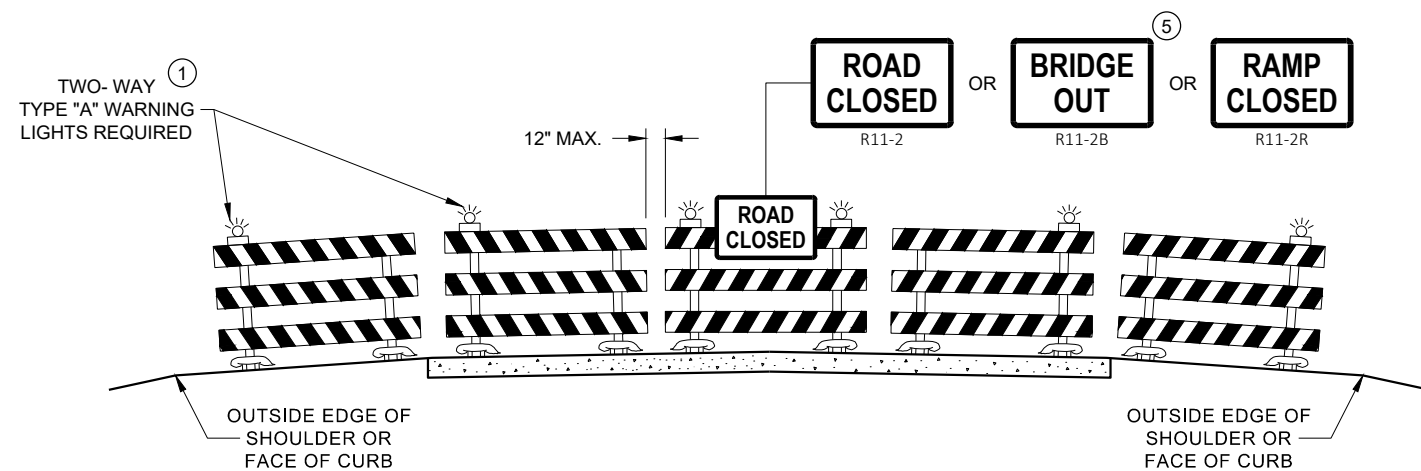


**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

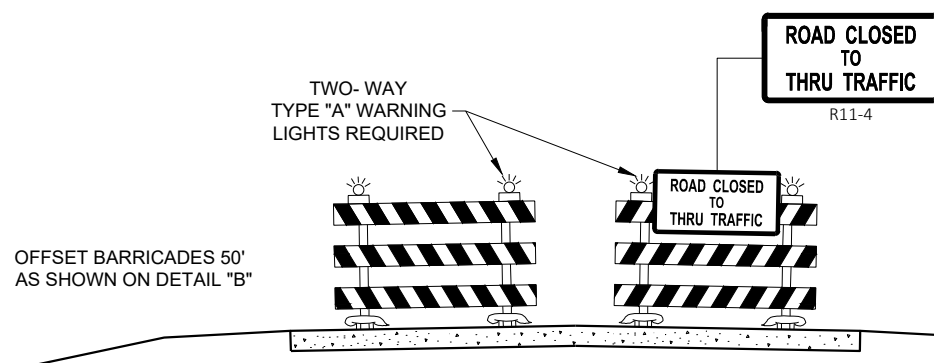
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 15" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

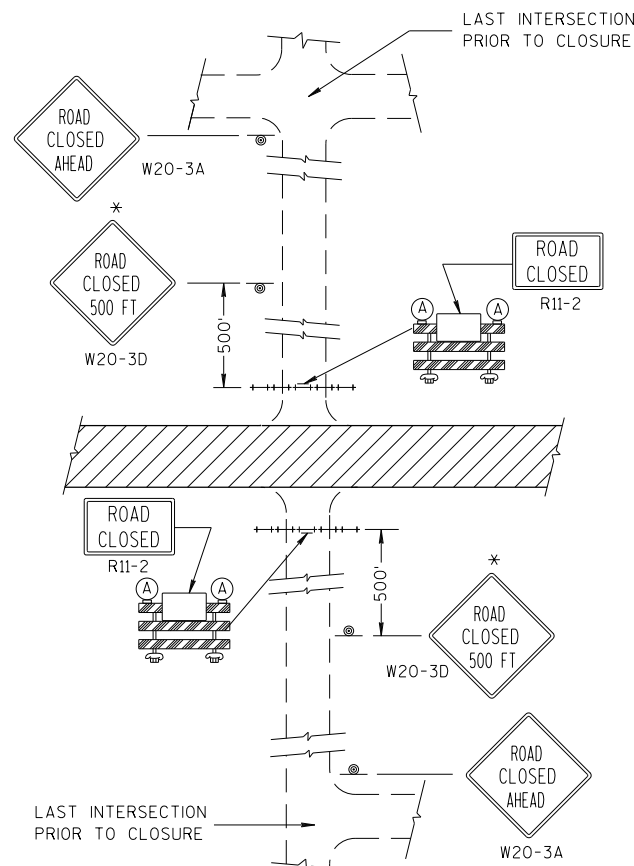
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

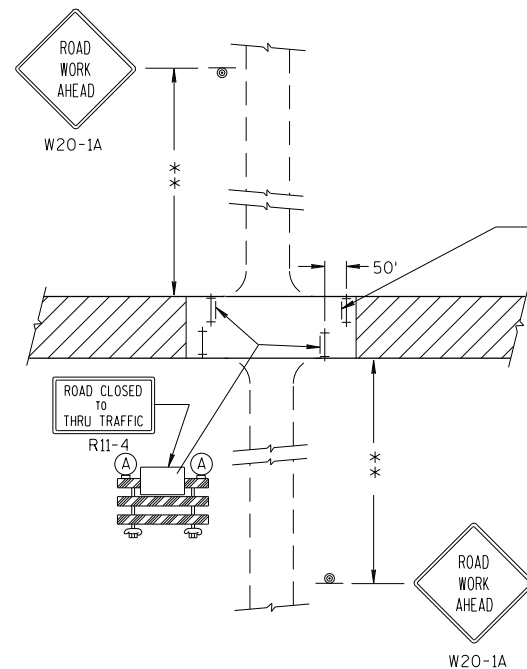
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

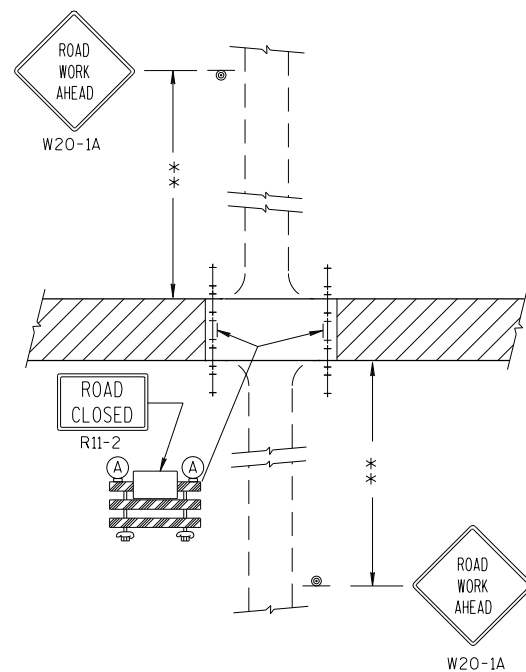
FHWA



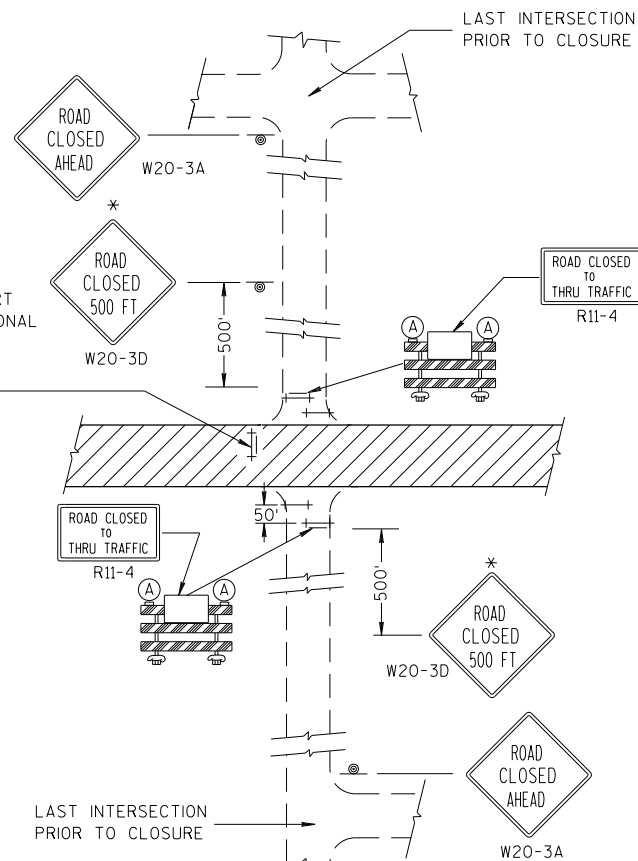
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED. NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

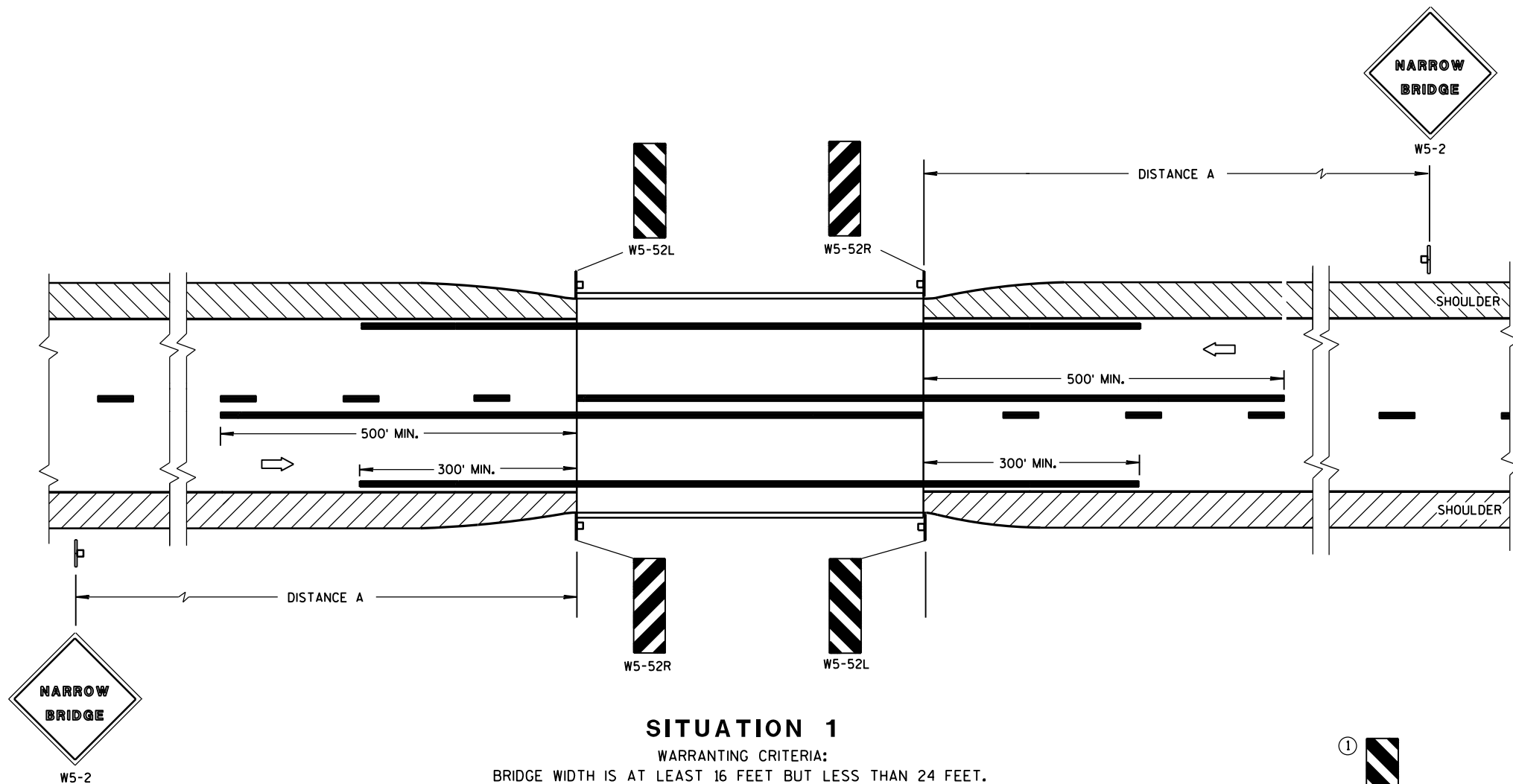
LEGEND

- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TYPE "A" WARNING LIGHT (FLASHING)
- WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

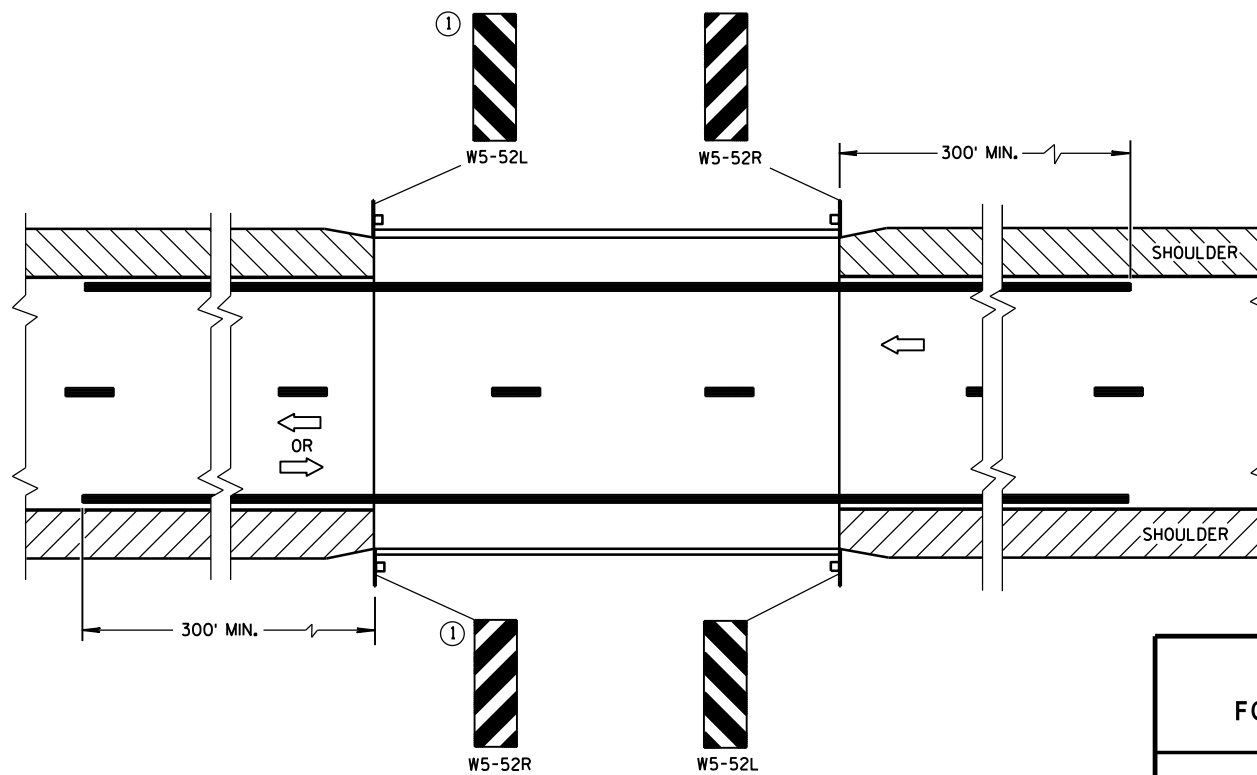
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



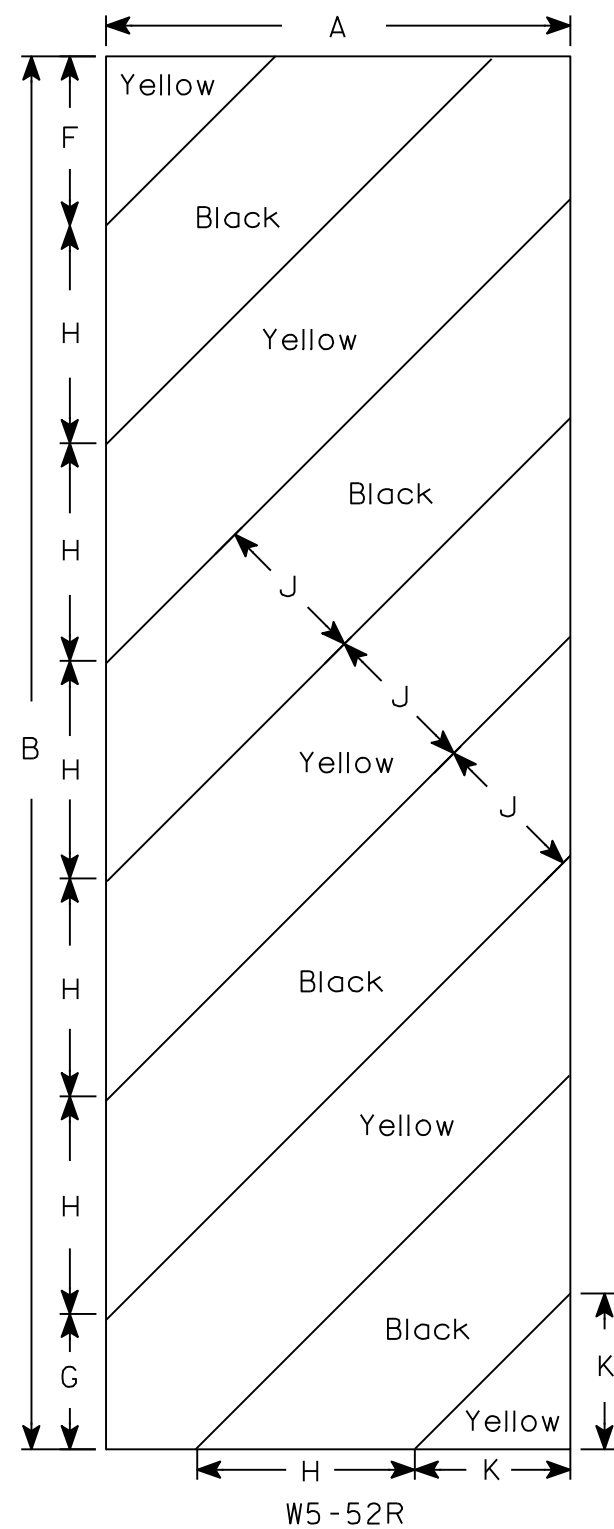
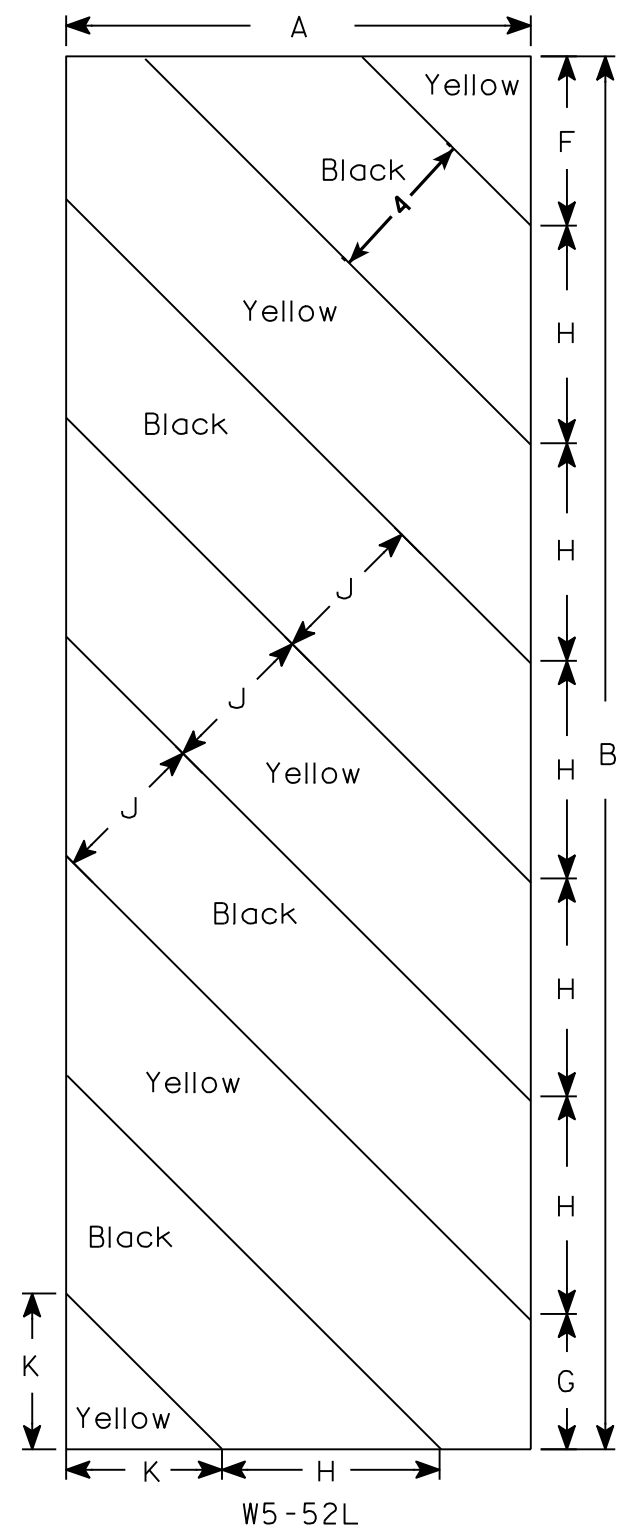
SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF = 1.16
OPERATING RATING FACTOR: RF = 1.62
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE
OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:		
SUPERSTRUCTURE	f'c =	4,000 psi
SUBSTRUCTURE	f'c =	3,500 psi
PRESTRESSED CONCRETE GIRDERS	f'c =	8,000 psi
BAR STEEL REINFORCEMENT	f _y =	60,000 psi
STEEL PILING	f _y =	50,000 psi
0.5" DIA. PRESTRESSING STRANDS.....	ULTIMATE TENSILE STRENGTH =	270,000 psi

USING THE MODIFIED GATES ACCEPTANCE METHOD:

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 155 TONS* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.50 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

ESTIMATED PILE LENGTHS:
SOUTH ABUTMENT..... 30 FEET
NORTH ABUTMENT..... 25 FEET

SILVER CREEK CASCADE RD

2019 ADT = 140
2039 ADT = 160
RDS = 55 MPH


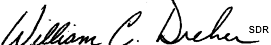
→ DIRECTION OF TRAFFIC

 WINGWALL NUMBER

.O.B. TOP OF BERM

STRUCTURES DESIGN CONTACTS

BRIDGE OFFICE:
WILLIAM DREHER (608) 266-8489
CONSULTANT:
MOHAMMED ZAGLOUL (414) 751-7200

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
 KAPUR & ASSOCIATES CONSULTING ENGINEERS 414.751.7200			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	 ^{SDR} CHIEF STRUCTURES DESIGN ENGINEER		02/06/19 DATE
STRUCTURE B-59-201			
SILVER CREEK CASCADE ROAD OVER NORTH BRANCH MILWAUKEE RIVER			
COUNTY	TOWN		SHERMAN
SHEBOYGAN			
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	SMC CK'D.	MHZ CK'D.	MM CK'D.
GENERAL PLAN & ELEVATION			SHEET 1 OF 20



(SINGLE SPAN 36" PRESTRESSED GIRDER)
(HEAVY RIPRAP NOT SHOWN FOR CLARITY. SEE SHEET 20 FOR HEAVY RIPRAP LIMITS)

HYDRAULIC DATA:

100 YEAR FREQUENCY

DRAINAGE AREA.....	32.4 SQ. MI.
Q100.....	1767 C.F.S.
VELOCITY.....	6.0 F.P.S.
BRIDGE WATERWAY AREA.....	293 SQ. FT.
HIGHWATER ELEVATION	823.77
ROAD OVERTOPPING	NOT APPLICABLE
SCOUR CODE	8

2 YEAR FREQUENCY

Q2 444 C.F.S.
VELOCITY 3.58 F.P.S.
HIGHWATER ELEVATION 821.06

LIST OF DRAWINGS

1. GENERAL PLAN & ELEVATION
2. TYPICAL SECTION AND PROFILE GRADE LINE
3. GENERAL NOTES & QUANTITIES
4. SUBSURFACE EXPLORATION
5. SOUTH ABUTMENT
6. SOUTH ABUTMENT DETAILS
7. SOUTH ABUTMENT WINGWALLS
8. NORTH ABUTMENT
9. NORTH ABUTMENT DETAILS
10. NORTH ABUTMENT WINGWALLS
11. 36" PRESTRESSED GIRDER
12. 36" PRESTRESSED GIRDER DETAILS
13. FRAMING PLAN
14. STEEL DIAPHRAGM
15. SUPERSTRUCTURE REINFORCEMENT
16. SUPERSTRUCTURE DETAILS 1 OF 2
17. SUPERSTRUCTURE DETAILS 2 OF 2
18. SINGLE SLOPE PARAPET 42SS 1 OF 2
19. SINGLE SLOPE PARAPET 42SS 2 OF 2
20. HEAVY RIPRAP DETAILS



(LOOKING WEST)



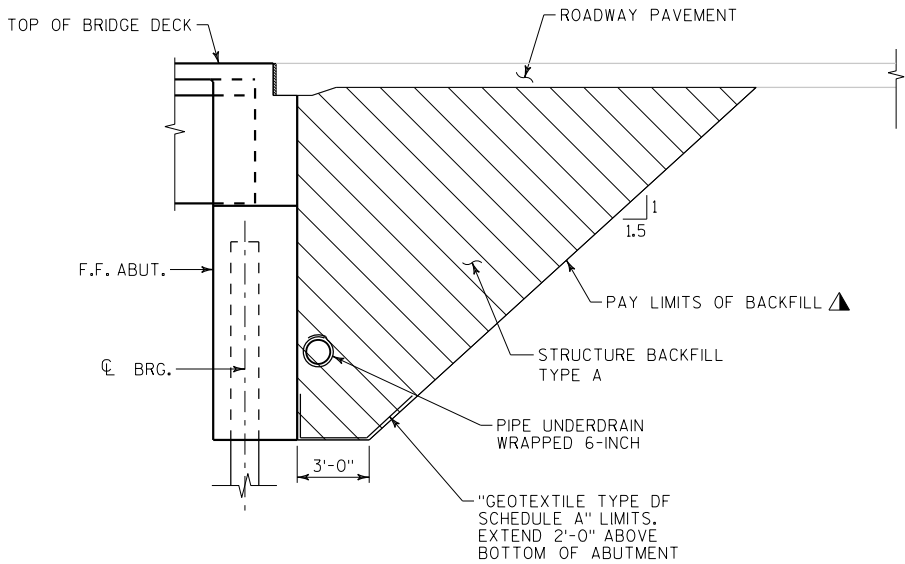


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		SMC	PLANS CK'D. MHZ
TYPICAL SECTION AND PROFILE GRADE LINE		SHEET 2 OF 2	

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	SOUTH ABUTMENT	NORTH ABUTMENT	SUPER.	TOTAL
203.0500.S	REMOVING OLD STRUCTURE OVER WATERWAY STATION 128+25	LS	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-59-201	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	652	653	-	1305
502.0100	CONCRETE MASONRY BRIDGES	CY	66	66	88	220
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	189	189
502.3210	PIGMENTED SURFACE SEALER	SY	-	-	64	64
503.0136	PRESTRESSED GIRDER TYPE 136-INCH	LF	-	-	256	256
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	5,010	5,030	18,640	28,680
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	4	4	-	8
506.4000	STEEL DIAPHRAGMS B-59-201	EACH	-	-	3	3
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	11	11	-	22
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	230	190	-	420
606.0300	RIPRAP HEAVY	CY	73	102	-	175
612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF	20	20	-	40
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	60	60	-	120
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	44	44	-	88
645.0120	GEOTEXTILE TYPE HR	SY	133	182	-	315
	NON-BID ITEMS					
	PREFORMED JOINT FILLER	SIZE				1/2"
	NON-BITUMINOUS JOINT FILLER	SIZE				1/2"
	CORK FILLER	SIZE				3/4"
	NAME PLATE	EACH				1

ALL ITEMS ARE CATEGORY 0020



BACKFILL LIMITS

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE PLACED WITH 2" OF CLEAR CONCRETE COVER UNLESS OTHERWISE NOTED.
- BEVEL EXPOSED EDGES OF CONCRETE ¾" UNLESS OTHERWISE NOTED.
- ALL DIMENSIONS ARE IN FEET AND INCHES UNLESS OTHERWISE NOTED.
- COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), SHEBOYGAN COUNTY ZONE, NAD 83 (2011). ALL STATIONS AND ELEVATIONS ARE IN FEET. ELEVATIONS REFERENCED TO THE NATIONAL GEODETIC VERTICAL DATUM (NGVD29).
- THE UTILITY INFORMATION SHOWN ON THESE DRAWINGS CONCERNING TYPE AND LOCATION OF UNDERGROUND UTILITIES IS NOT GUARANTEED TO BE ACCURATE OR ALL-INCLUSIVE. THE CONTRACTOR IS RESPONSIBLE FOR MAKING HIS OWN DETERMINATION AS TO TYPE AND LOCATION OF UNDERGROUND UTILITIES AS MAY BE NECESSARY TO AVOID DAMAGE. UTILITIES LABELED AS PROPOSED MAY BE INSTALLED BY OTHERS PRIOR TO THIS CONTRACT.
- THE FIRST DIGIT OF A THREE DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFY THE BAR SIZE.
- THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-59-201" SHALL BE THE EXISTING GROUND LINE & THE EXISTING STREAM BED.
- AT THE BACK FACE OF ABUTMENT, ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE FABRIC TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 20 AND IN THE ABUTMENT DETAILS.
- THE STREAM BED IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP AS SHOWN ON SHEET 20 AND IN THE ABUTMENT DETAILS.
- APPLY PROTECTIVE SURFACE TREATMENT TO THE TOP OF THE DECK AND THE PAVING NOTCH.
- APPLY PIGMENTED SURFACE SEALER TO THE TOP & INSIDE FACE OF PARAPETS ON THE BRIDGE.
- THE EXISTING BRIDGE, P-59-153, IS A SINGLE SPAN REINFORCED CONCRETE DECK GIRDER SUPPORTED ON FULL RETAINING TYPE ABUTMENTS. THE ENTIRE STRUCTURE SHALL BE REMOVED IN ACCORDANCE WITH PROJECT CONSTRUCTION PLANS. AS-BUILT PLANS FOR THE EXISTING BRIDGE ARE NOT AVAILABLE.
- EXISTING RETAINING WALL AT THE NORTHEAST CORNER OF THE BRIDGE IS TO BE REMOVED. THE REMOVAL OF THE RETAINING WALL IS TO BE INCIDENTAL TO BID ITEM "REMOVING OLD STRUCTURE OVER WATERWAY STATION 128+25".
- ▲ BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PRESTRESSED GIRDER BRIDGES - THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE PRESTRESSED GIRDER DETAILS SHEET.

STATE PROJECT NUMBER

4202-04-71

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		SMC	PLANS CK'D. MHZ
GENERAL NOTES & QUANTITIES			SHEET 3 OF 20

NOTES

THE SUBSURFACE INFORMATION PRESENTED HEREIN IS AN ABBREVIATED VERSION OF THE INFORMATION PRESENTED IN THE GEOTECHNICAL ENGINEERING REPORT. REVIEW THE APPROPRIATE GEOTECHNICAL REPORT AND SOIL BORING LOGS FOR ADDITIONAL SUBSURFACE INFORMATION.

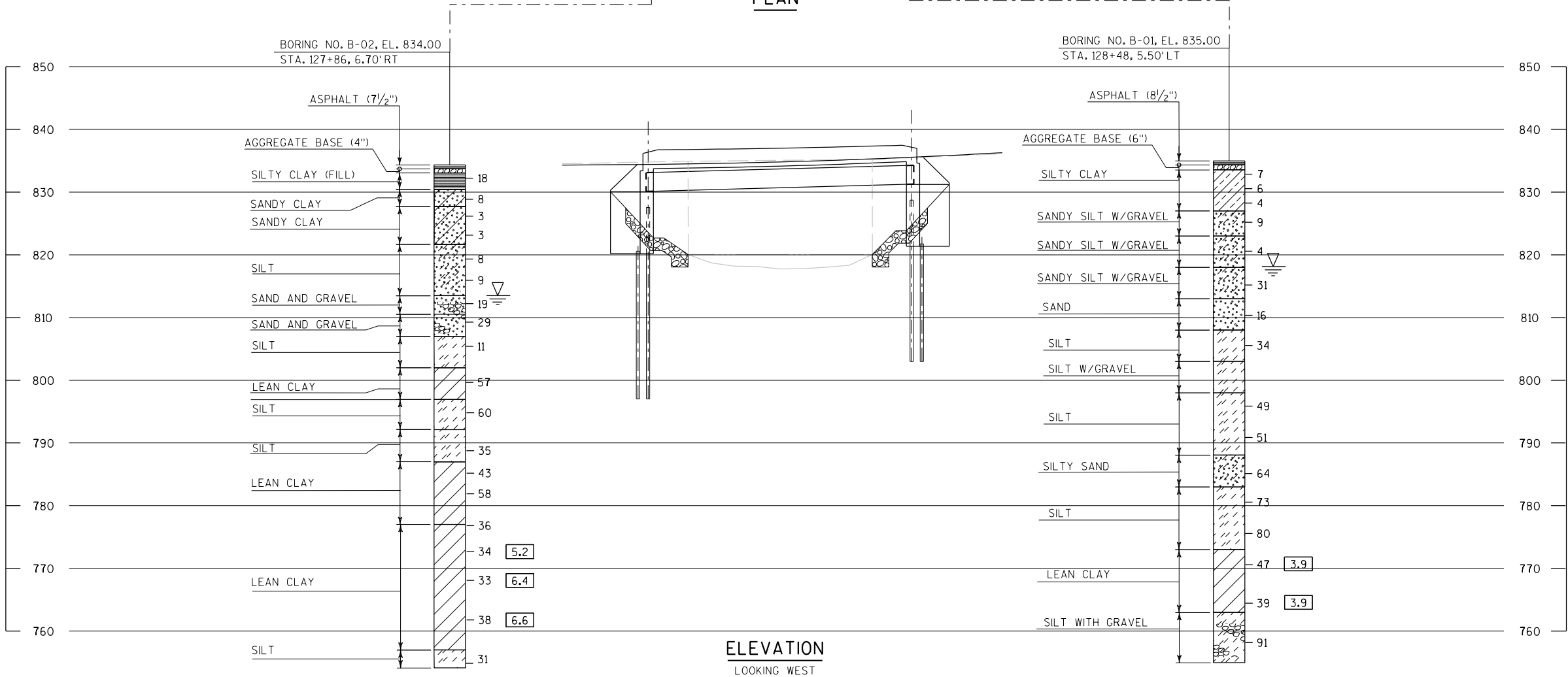
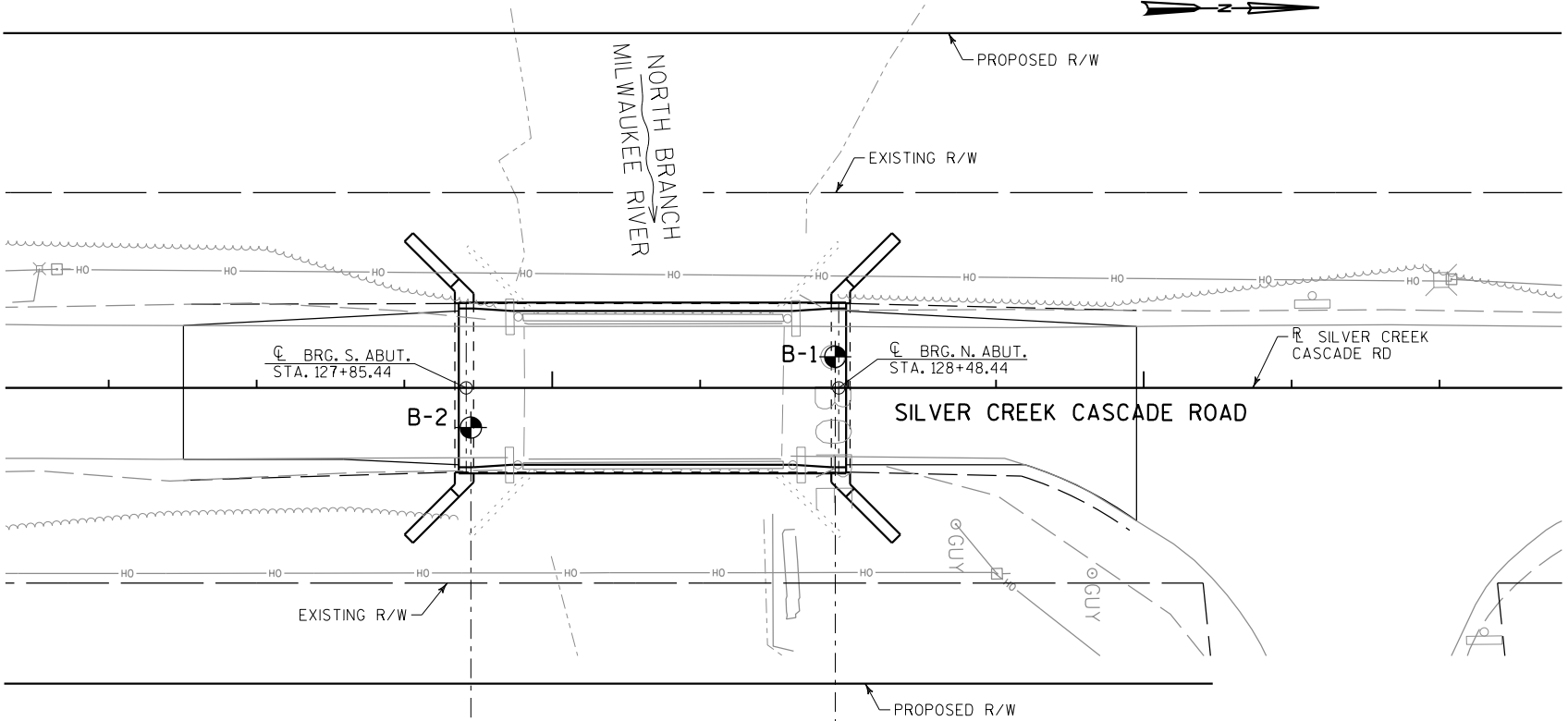
WATER LEVELS INDICATED MAY NOT BE REPRESENTATIVE OF HYDROSTATIC WATER LEVELS.

HISTORICAL BORING LOCATIONS ARE APPROXIMATE. ADDITIONAL INFORMATION IS AVAILABLE FROM THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

⊙ DENOTES SOIL BORING LOCATION

SOIL BORINGS COMPLETED BY:
PROFESSIONAL SERVICE INDUSTRIES, INC.

SOIL BORING TAKEN:
MARCH 21, 2017 - BORING B-01
MARCH 19, 2017 - BORING B-02



STATE PROJECT NUMBER

4202-04-71

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL / FILL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.
STA.
ELEVATION
95/6=95 BLOWS FOR 6" PENETRATION
PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6

LEGEND OF BORING

BORING NO.
STA.
ELEV.
UNCONFINED STRENGTH → 7.7
BLOWS PER FT. USING 140# WT. FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		AJA	PLANS CK'D. MHZ
SUBSURFACE EXPLORATION			SHEET 4 OF 20

AO1 1/2" FILLER, SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONC.).

A02 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENTS.

A03 PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN.

A04 ABUTMENTS SHALL BE SUPPORTED ON HP 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 155 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES ACCEPTANCE METHOD.
ESTIMATED PILE LENGTH = 30 FEET.

A05 PIPE UNDERDRAIN UNPERFORATED (6-INCH) SLOPE 0.5% MIN.

T HP 10 X 42 STEEL PILING

 WINGWALL NUMBER

(X) GIRDER NUMBER

ELEVATIONS ARE GIVEN AT TOP OF CONCRETE AT THE
INTERSECTION OF THE GIRDER & \perp BEARING.

FOR TYPICAL SECTION THRU ABUTMENT BODY AND
REINFORCEMENT BILL OF BARS SEE SHEET 6.

FOR WINGWALL REINFORCEMENT SEE SHEET 7.

DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF
ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.



(DIMENSIONS GIVEN ALONG \odot BEARING)



(DIMENSIONS GIVEN ALONG \odot BEARING)

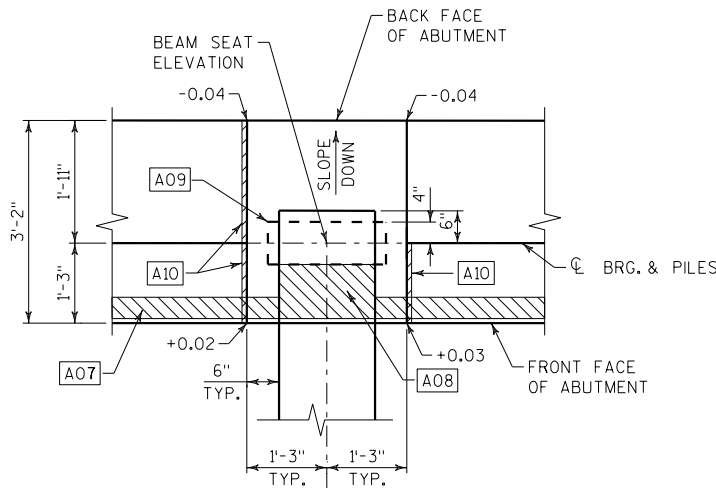
LEGEND

- [A02] 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENTS.
- [A03] PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN.
- [A07] 4" X 1/2" FILLER, TYP. RUN FULL LENGTH OF ABUTMENT.
- [A08] 1/2" PREFORMED FILLER, TYP.
- [A09] 1/2" THICK X 8" X 1'-10" ELASTOMERIC BEARING PAD, TYP.
- [A10] 3/4" CORK FILLER UP VERTICAL FACES OF BEAM SEATS, TYP.
- [A11] STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03"
- [A12] THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE OUTFALL PIPE. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

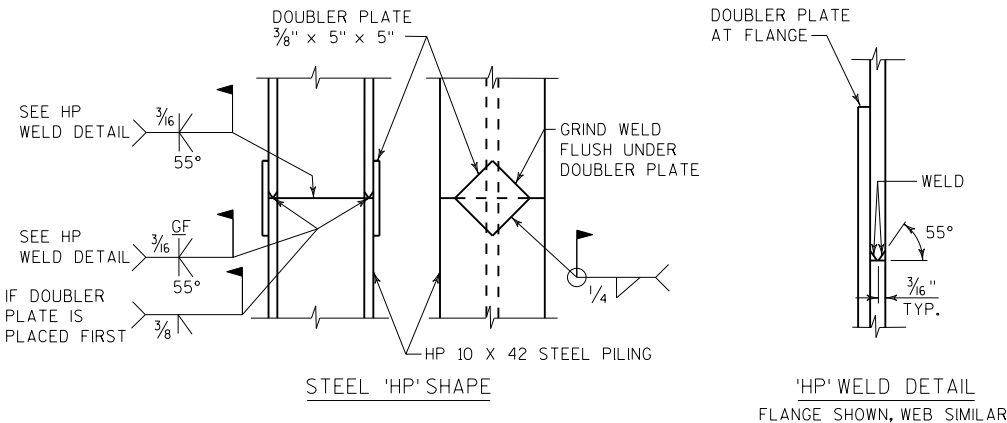
NOTES

FOR ABUTMENT PLAN & ELEVATION SEE SHEET 5.

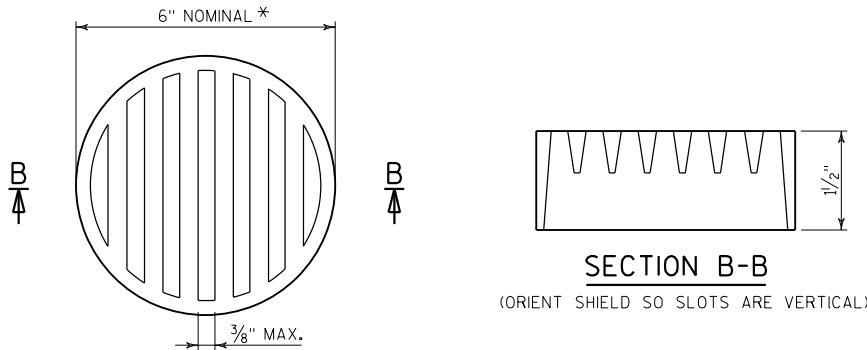
FOR WINGWALL DETAILS, REINFORCEMENT & BILL OF BARS SEE SHEET 7.



TYPICAL BEAM SEAT DETAIL



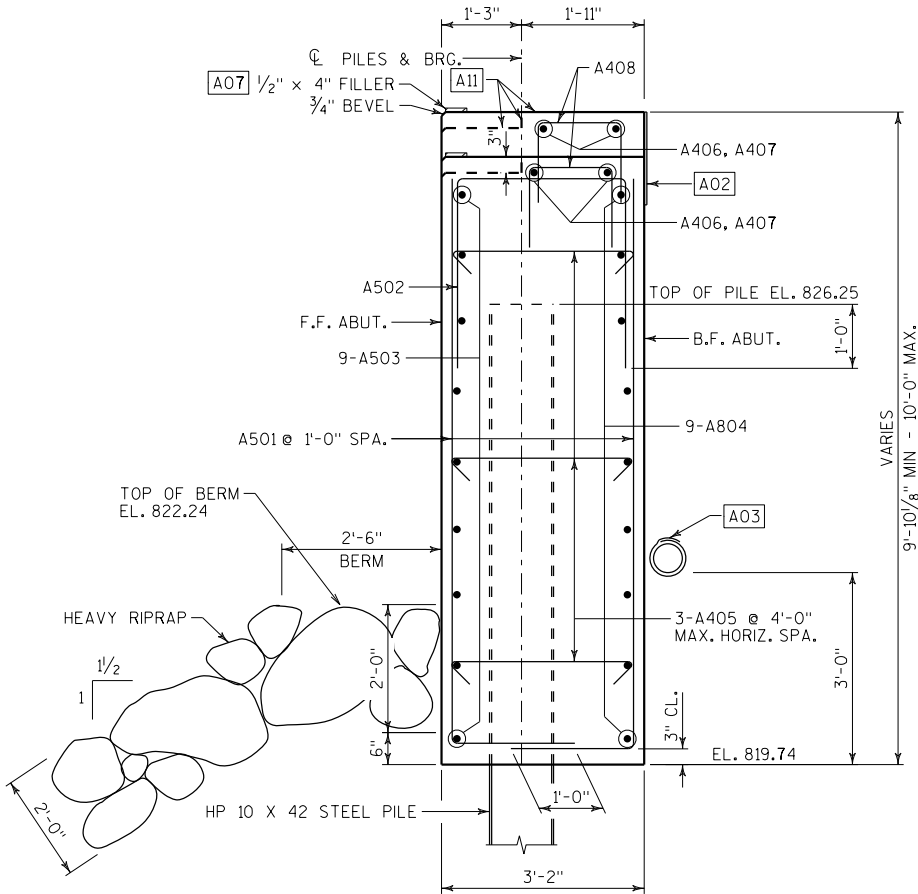
PILE SPLICE DETAIL



[A12] RODENT SHIELD

*DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

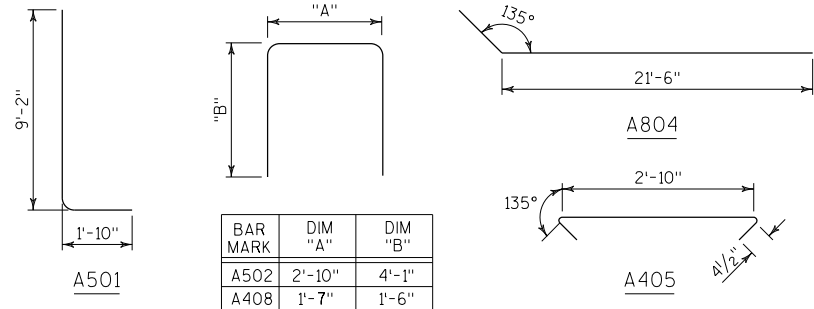


SECTION THRU ABUTMENT BODY
(LOOKING EAST)

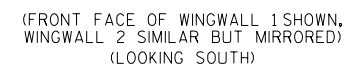
BILL OF BARS

BAR MARK	COAT	NO REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
A501	X	64	11'-0"	X	-	ABUTMENT BODY - VERT.
A502	X	32	10'-9"	X	-	ABUTMENT BODY - VERT.
A503	X	9	31'-9"	-	-	ABUTMENT BODY - LONG.
A804	X	18	23'-1"	X	-	ABUTMENT BODY - LONG.
A405	X	27	3'-7"	X	-	ABUTMENT BODY - TRANS.
A406	X	2	9'-8"	-	-	ABUTMENT SEAT - LONG.
A407	X	4	10'-2"	-	-	ABUTMENT SEAT - LONG.
A408	X	18	4'-5"	X	-	ABUTMENT SEAT - VERT.

NOTE:
BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE



BENDING DIAGRAMS



BAR MARK	COAT	NO REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
B401	X	20	16'-0"	X	-	WINGWALLS 1 & 2 - VERT.
B402	X	60	14'-8"	X	▲	WINGWALLS 1 & 2 - VERT.
B503	X	18	15'-8"	X	-	WINGWALLS 1 & 2 - HORIZ. F.F.
B804	X	18	17'-3"	X	-	WINGWALLS 1 & 2 - HORIZ. B.F.
B405	X	4	14'-3"	X	-	WINGWALLS 1 & 2 - HORIZ. TOP
B406	X	12	10'-8"	X	▲	WINGWALLS 1 & 2 - HORIZ. E.F.
B407	X	18	4'-5"	X	-	WINGWALLS 1 & 2 - HORIZ. END
B408	X	12	9'-6"	X	-	WINGWALLS 1 & 2 - HORIZ.
B409	X	10	13'-6"	-	-	WINGWALLS 1 & 2 - VERT.
B410	X	8	15'-4"	X	-	WINGWALLS 1 & 2 - HORIZ. F.F.

NOTE:
BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST OR
FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE

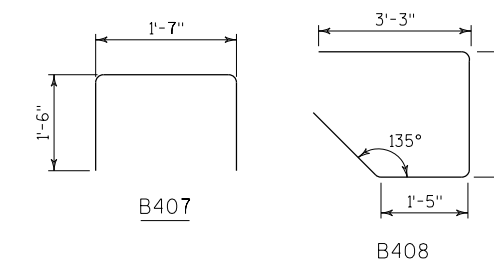
BAR MARK	DIM 'A'
B406	6'-4" TO 12'-
B410	14'-1"

B405

BAR MARK	NO. REQ'D	LENGTH
B402	4 SERIES OF 15	13'-5" TO 15'-1"
B406	4 SERIES OF 3	7'-7" TO 13'-9"

▲ BUNDLE AND TAG EACH SERIES SEPARATELY

A02 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENTS.



[BO1] 1/2" FILLER, SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONC.).

[B02] 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENTS.

B03 PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN.

B04 ABUTMENTS SHALL BE SUPPORTED ON HP 10 X 42 STEEL
PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 155
TONS PER PILE AS DETERMINED BY THE MODIFIED GATES
ACCEPTANCE METHOD.
ESTIMATED PILE LENGTH = 25 FEET.

B05 PIPE UNDERDRAIN UNPERFORATED (6-INCH) SLOPE 0.5% MIN.

T HP 10 X 42 STEEL PILING

 WINGWALL NUMBER

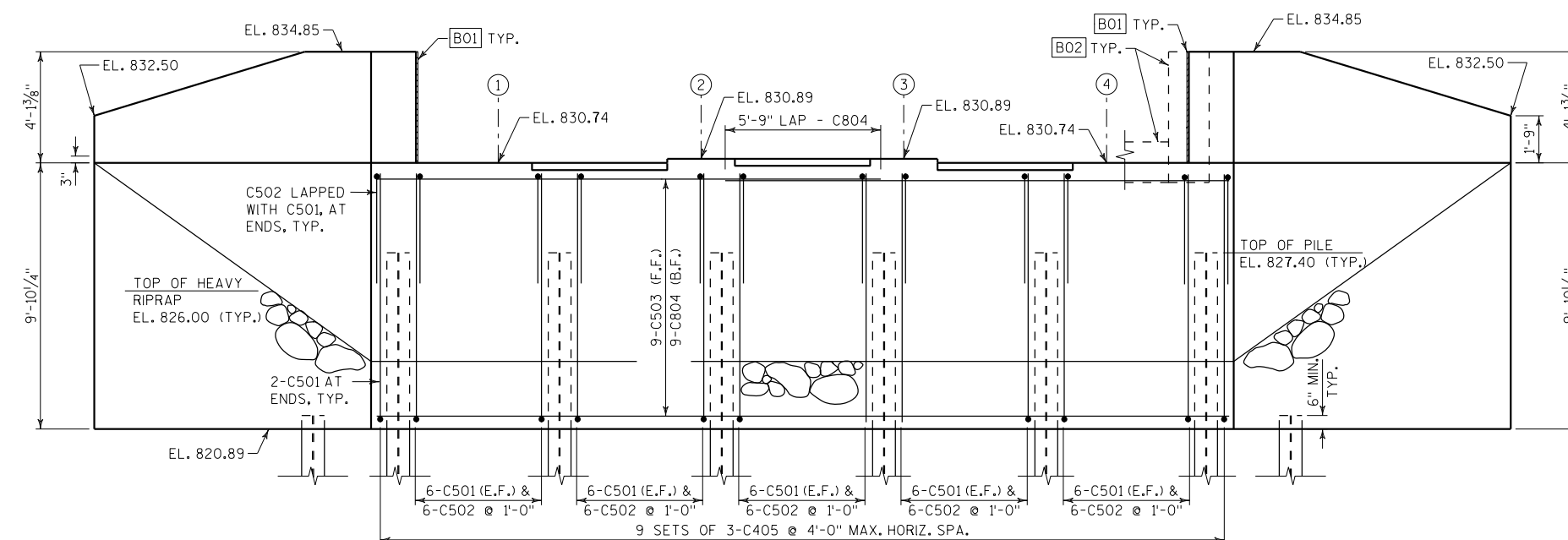
(X) GIRDER NUMBER

ELEVATIONS ARE GIVEN AT TOP OF CONCRETE AT THE
INTERSECTION OF THE GIRDER & \perp BEARING.

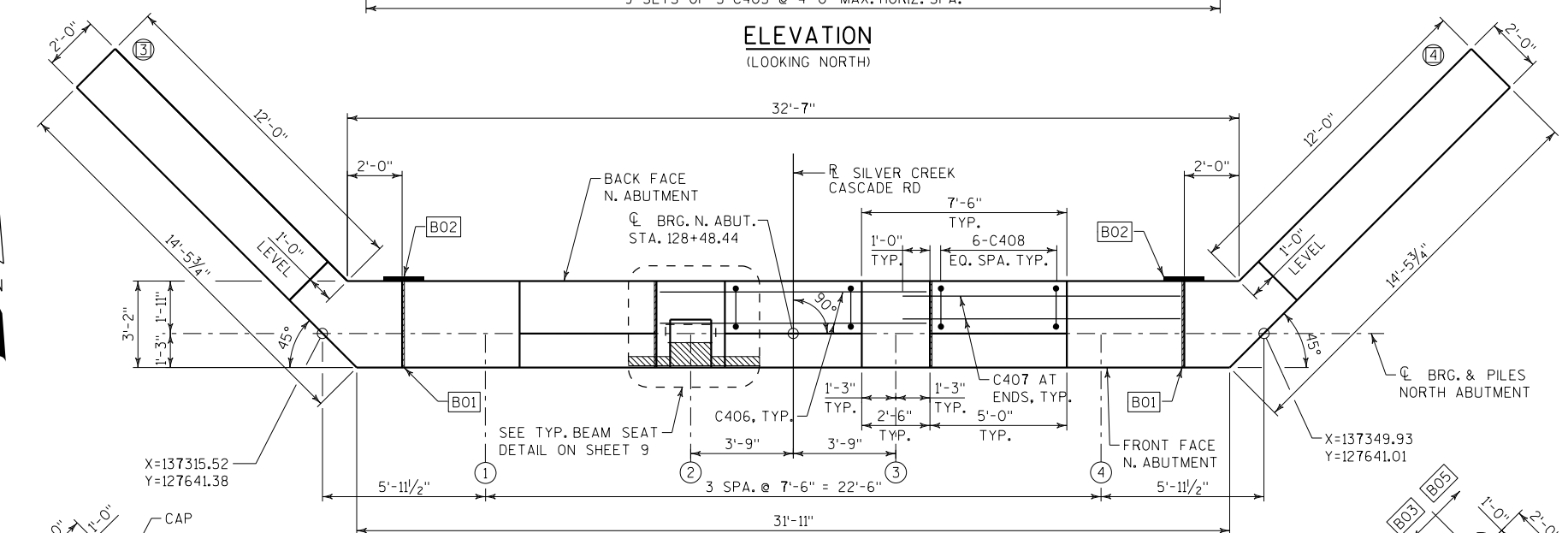
FOR TYPICAL SECTION THRU ABUTMENT BODY AND
REINFORCEMENT BILL OF BARS SEE SHEET 9.

FOR WINGWALL REINFORCEMENT SEE SHEET 10.

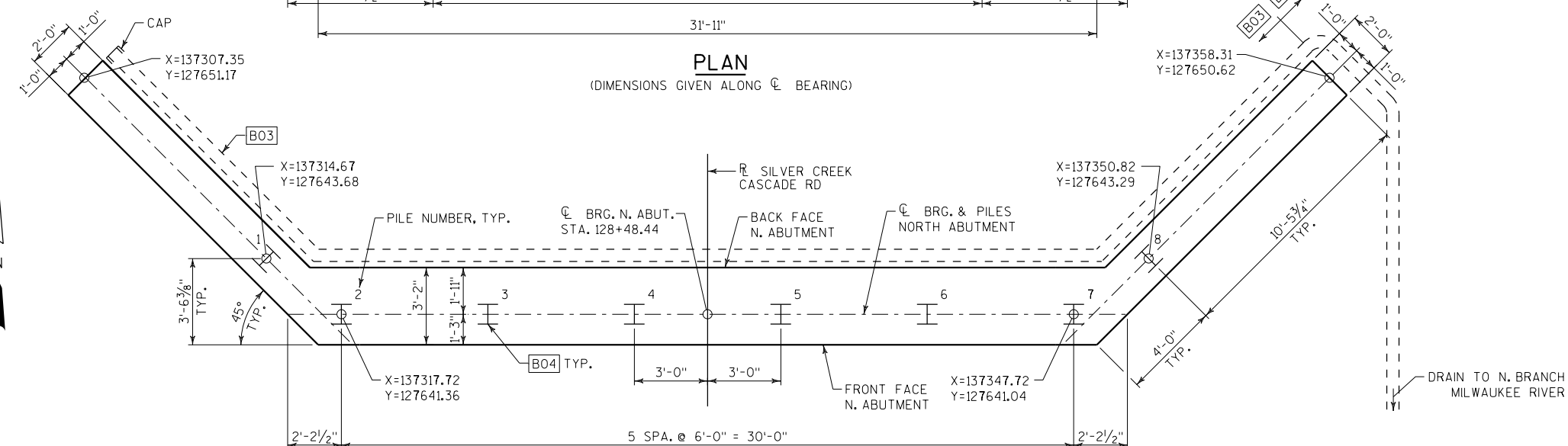
DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF
ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.



ELEVATION
(LOOKING NORTH)



PLAN
(DIMENSIONS GIVEN ALONG \angle BEARING)



PILE PLAN
(DIMENSIONS GIVEN ALONG C BEARING)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		SMC	PLANS CK'D. MHZ
NORTH ABUTMENT			SHEET 8 OF 2

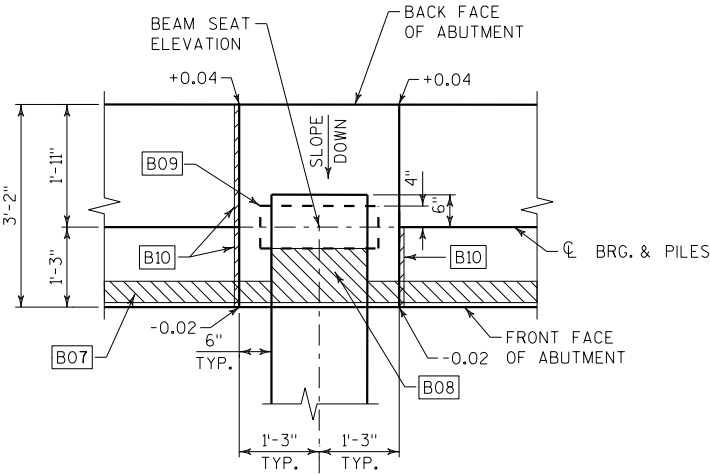
LEGEND

- [B02] 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENTS.
- [B03] PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN.
- [B07] 4" X 1/2" FILLER, TYP. RUN FULL LENGTH OF ABUTMENT.
- [B08] 1/2" PREFORMED FILLER, TYP.
- [B09] 1/2" THICK X 8" X 1'-6" ELASTOMERIC BEARING PAD, TYP.
- [B10] 3/4" CORK FILLER UP VERTICAL FACES OF BEAM SEATS, TYP.
- [B11] STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03"
- [B12] THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE OUTFALL PIPE. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

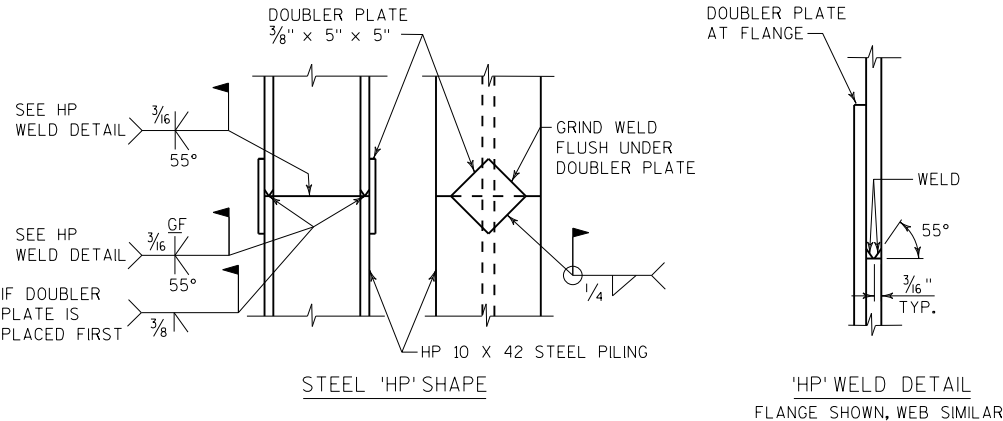
NOTES

FOR ABUTMENT PLAN & ELEVATION SEE SHEET 8.

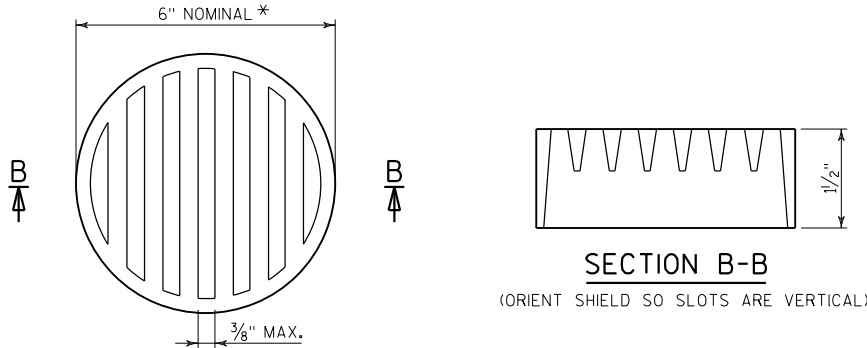
FOR WINGWALL DETAILS, REINFORCEMENT & BILL OF BARS SEE SHEET 10.



TYPICAL BEAM SEAT DETAIL



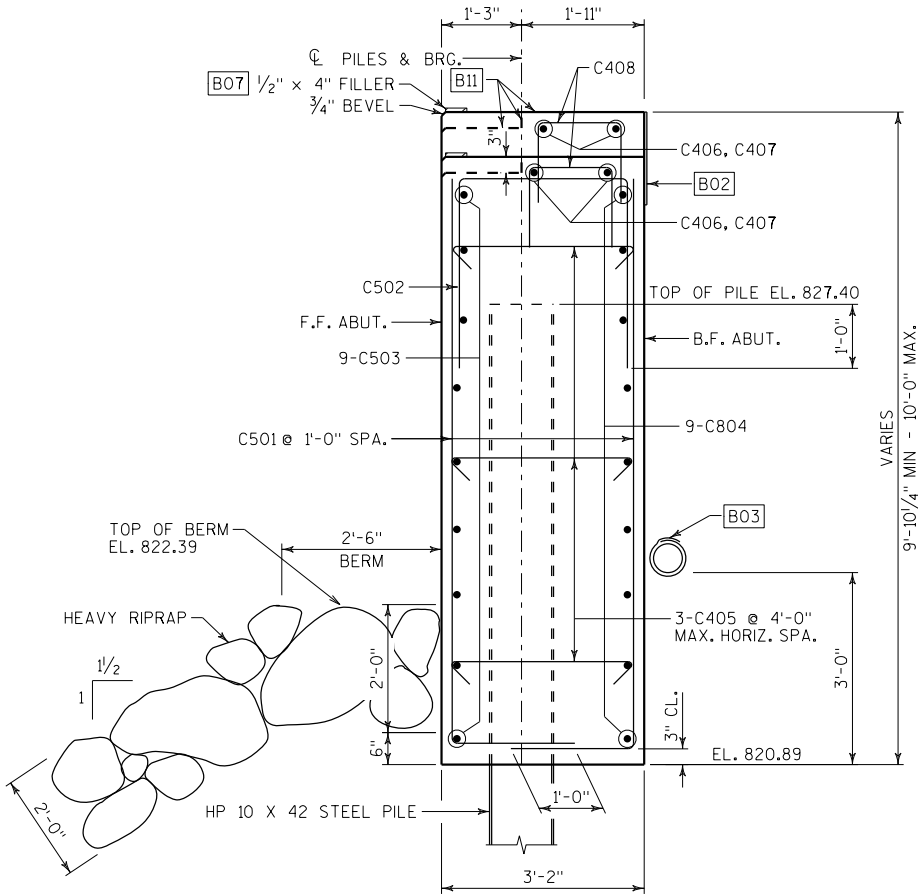
PILE SPLICE DETAIL



[B12] RODENT SHIELD

*DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

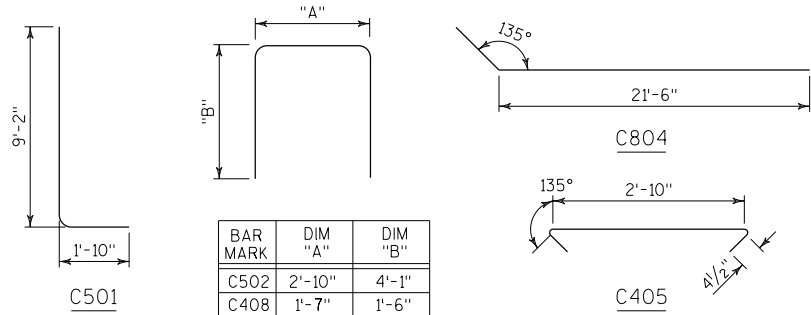


SECTION THRU ABUTMENT BODY
(LOOKING WEST)

BILL OF BARS

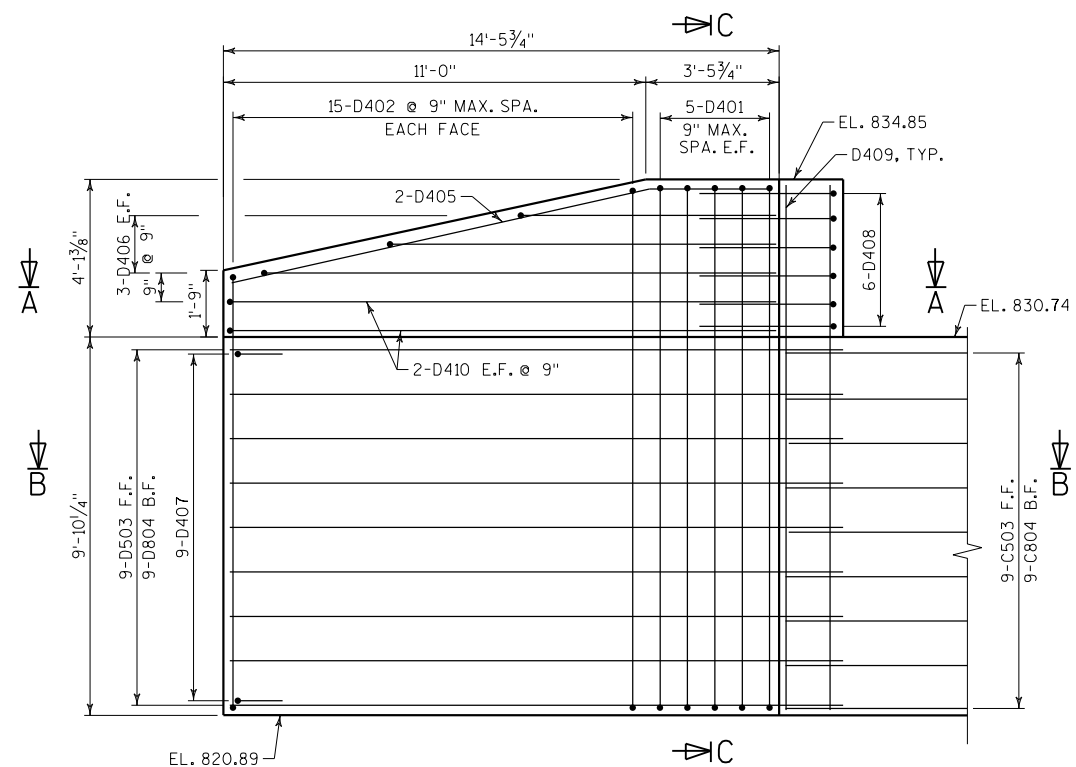
BAR MARK	COAT	NO REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
C501	X	64	11'-0"	X	-	ABUTMENT BODY - VERT.
C502	X	32	10'-9"	X	-	ABUTMENT BODY - VERT.
C503	X	9	31'-9"	-	-	ABUTMENT BODY - LONG.
C804	X	18	23'-1"	X	-	ABUTMENT BODY - LONG.
C405	X	27	3'-7"	X	-	ABUTMENT BODY - TRANS.
C406	X	2	9'-8"	-	-	ABUTMENT SEAT - LONG.
C407	X	4	10'-2"	-	-	ABUTMENT SEAT - LONG.
C408	X	18	4'-5"	X	-	ABUTMENT SEAT - VERT.

NOTE:
BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE

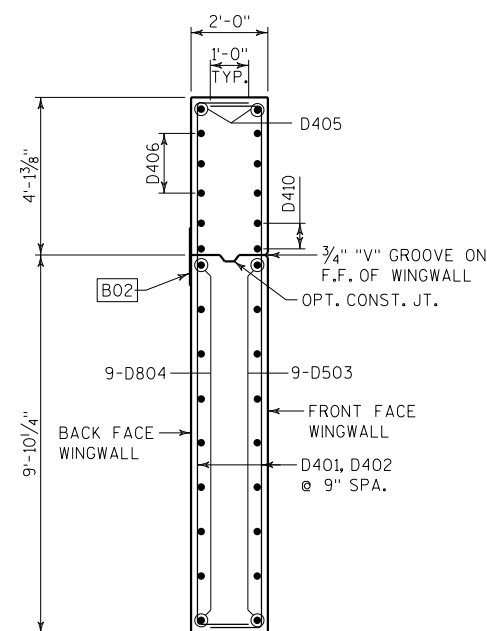


BENDING DIAGRAMS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		SMC	PLANS CK'D. MHZ
NORTH ABUTMENT DETAILS			SHEET 9 OF 20

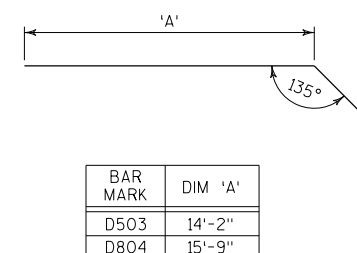
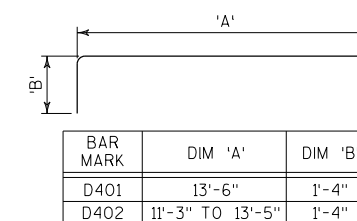
**WINGWALL REINFORCEMENT ELEVATION**

(FRONT FACE OF WINGWALL 3 SHOWN,
WINGWALL 4 SIMILAR BUT MIRRORED)
(LOOKING NORTH)

**SECTION C-C****BILL OF BARS**

BAR MARK	COAT	NO REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
D401	X	20	16'-0"	X	-	WINGWALLS 3 & 4 - VERT.
D402	X	60	14'-10"	X	▲	WINGWALLS 3 & 4 - VERT.
D503	X	18	15'-8"	X	-	WINGWALLS 3 & 4 - HORIZ. F.F.
D804	X	18	17'-3"	X	-	WINGWALLS 3 & 4 - HORIZ. B.F.
D405	X	4	14'-3"	X	-	WINGWALLS 3 & 4 - HORIZ. TOP
D406	X	12	11'-7"	X	▲	WINGWALLS 3 & 4 - HORIZ. E.F.
D407	X	18	4'-5"	X	-	WINGWALLS 3 & 4 - HORIZ. ENDS
D408	X	12	9'-6"	X	-	WINGWALLS 3 & 4 - HORIZ.
D409	X	10	13'-6"	-	-	WINGWALLS 3 & 4 - VERT.
D410	X	8	15'-4"	X	-	WINGWALLS 3 & 4 - HORIZ. F.F.

NOTE:
BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE



BAR MARK	DIM 'A'
D406	6'-0" TO 13'-10"
D410	14'-1"

BAR MARK	DIM 'A'
D503	14'-2"
D804	15'-9"

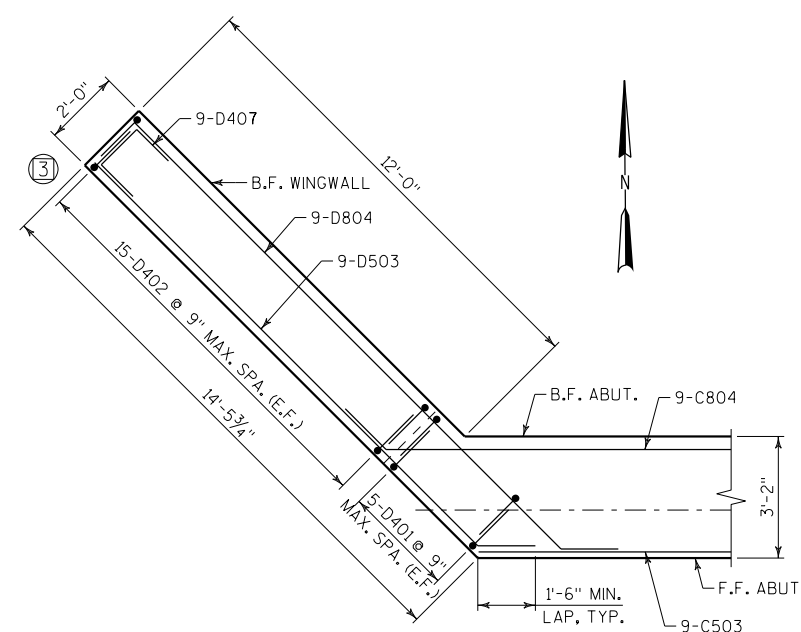
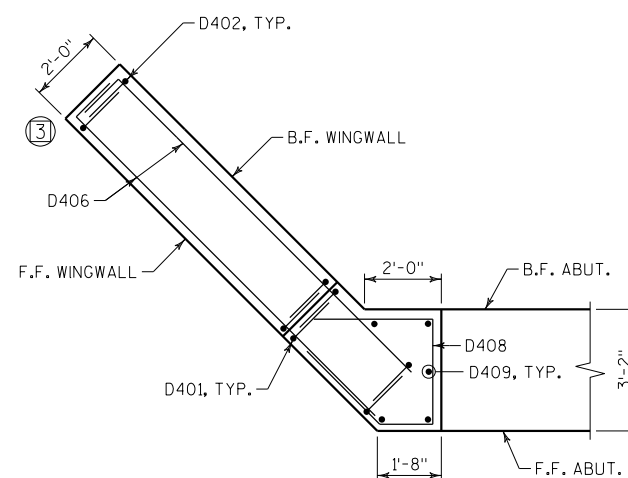
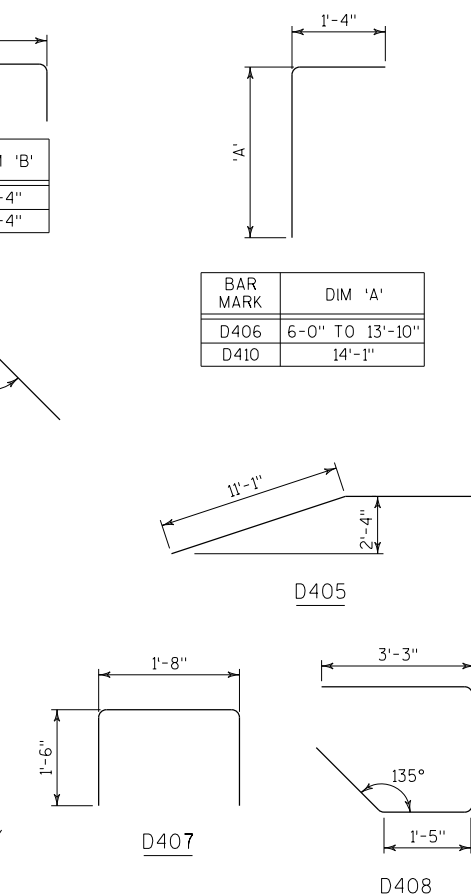
BAR SERIES TABLE

BAR MARK	NO. REQ'D	LENGTH
D402	4 SERIES OF 15	13'-9" TO 15'-11"
D406	4 SERIES OF 3	8'-1" TO 15'-1"

▲ BUNDLE AND TAG EACH SERIES SEPARATELY

LEGEND

B02 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE OF ABUTMENTS.

**SECTION B-B****SECTION A-A**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		SMC	PLANS CK'D. MHZ
NORTH ABUTMENT WINGWALLS			SHEET 10 OF 20

GIRDER NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY FOR BONDING TO THE SLAB, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER OR EPOXY TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. SEE SECTION 503.3.3 OF THE STANDARD SPECIFICATIONS FOR GUIDANCE.

STRANDS SHALL BE FLUSH WITH THE END OF GIRDER AND ENDS OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER.

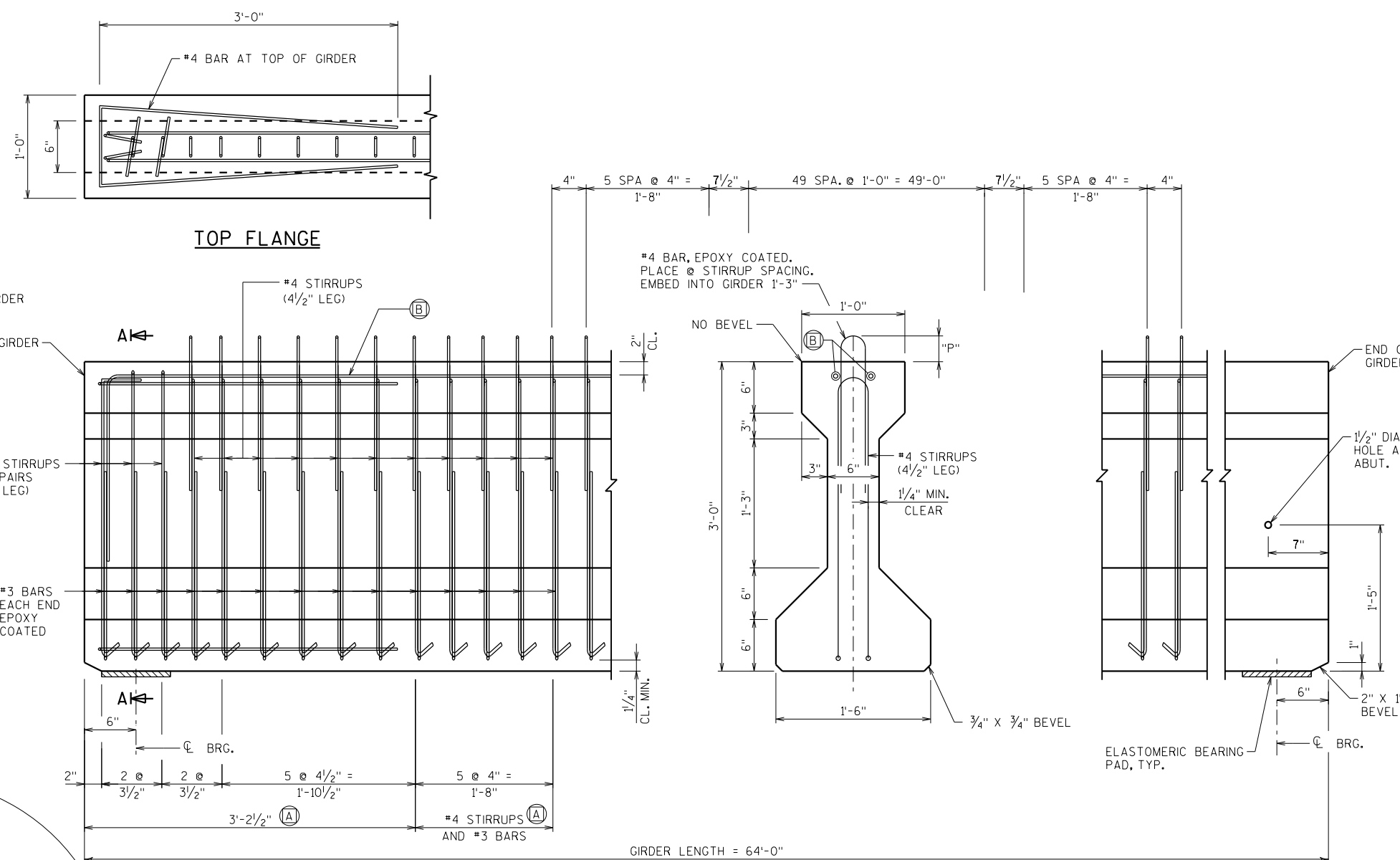
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A1064 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES MAINTENANCE SECTION. IF USED, WWF SUBSTITUTION DETAILS SHALL BE SUBMITTED ELECTRONICALLY TO THE WISDOT FABRICATION LIBRARY AND ACCEPTED PRIOR TO SHOP DRAWING SUBMITTAL.

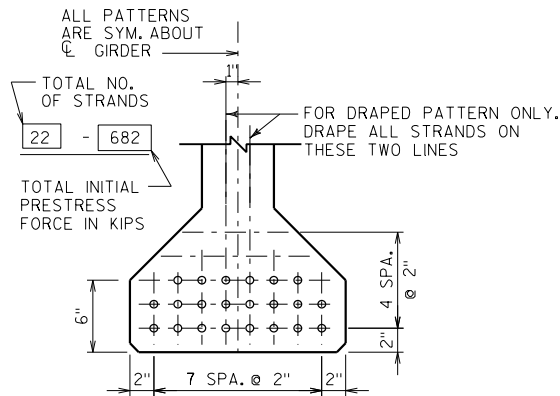
PRESTRESSING STRANDS SHALL BE 0.5" ϕ - 7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 psi.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS, SEE SHEET 14.

**SIDE VIEW & TYP. SECTION IN SPAN**

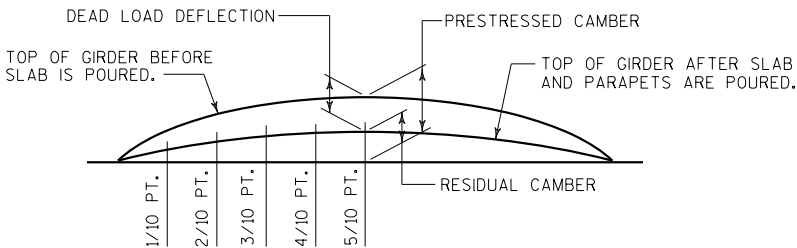
- (A) DETAIL TYP. AT EACH END
(B) 2-#5 BARS, FULL LENGTH, MIN. LAP = 2'-5"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY MM		PLANS CK'D. MHZ	
36" PRESTRESSED GIRDER			SHEET 11 OF 20

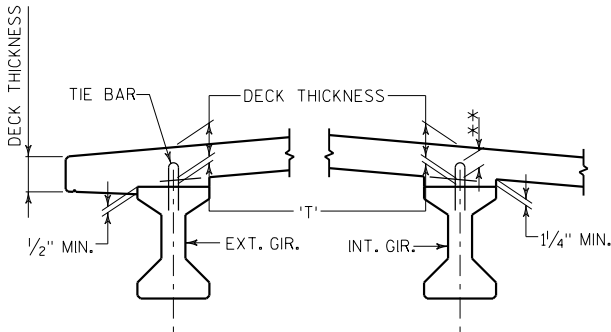


STRAND PATTERN

ALL GIRDERS
0.5" DIA. STRANDS



DEAD LOAD DEFLECTION DIAGRAM



SLAB HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR,

** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT $\text{\textcircled{C}}$ OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- SLAB THICKNESS
= HAUNCH HEIGHT 'T'

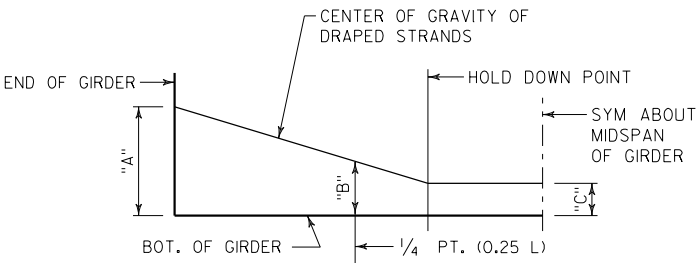
NOTE: AN AVERAGE HAUNCH ('T') OF 3 3/8" WAS USED IN QUANTITY "CONCRETE MASONRY BRIDGES"

SPAN	GIRDER LOCATION	PRESTRESS CAMBER* (IN.)	DEAD LOAD DEFLECTION (IN.)	RESIDUAL CAMBER (IN.)
1	EXTERIOR	1 7/8	7/8	1
1	INTERIOR	1 7/8	1	7/8

* THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

THESE VALUES ARE NOT TO BE USED IN DETERMINING HAUNCH HEIGHT 'T'. USE ACTUAL GIRDER SHOTS.

THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.



DRAPED STRAND PROFILE

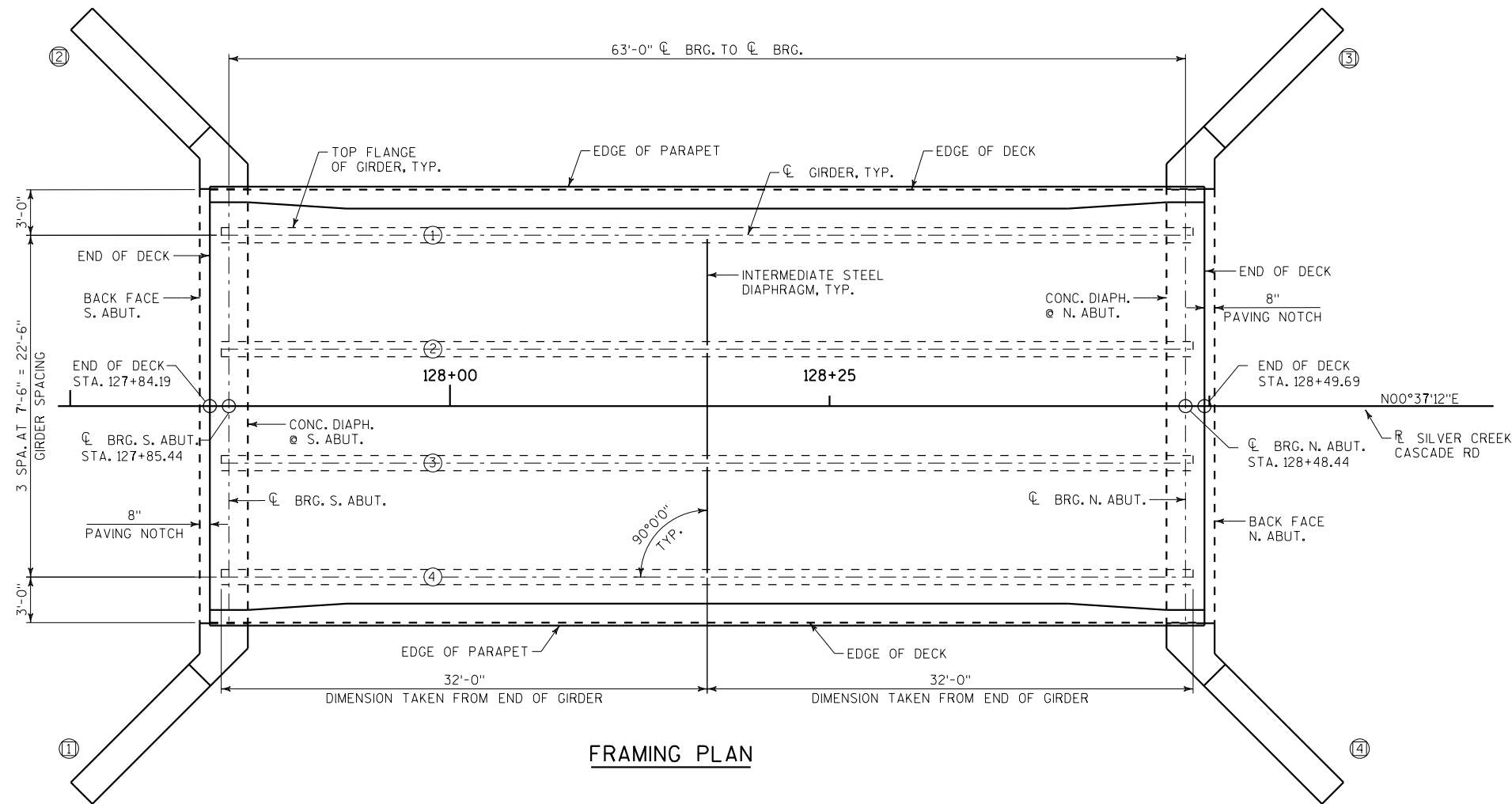
GIRDER DATA																			
SPAN	LOCATION	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.) ***					CONC. STRGTH. f'c (p.s.i.)	▲ "P" 1ST 1/3 OF GIRDER	"P" MID 1/3 OF GIRDER	▲ "P" END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN						
			1/10	2/10	3/10	4/10	5/10						NO. OF STRANDS	NO. OF DRAPED STRANDS	f'ci (P.S.I.) *	(IN.)			
																"A"	"B" MIN.	"B" MAX.	"C"
1	EXTERIOR	64'-0"	1/4	1/2	3/4	7/8	7/8	8000	9.0	7.0	9.0	0.5	22	6	6800	32	11	14	4
1	INTERIOR	64'-0"	1/4	1/2	3/4	7/8	1	8000	9.0	7.0	9.0	0.5	22	6	6800	32	11	14	4

* MINIMUM CYLINDER STRENGTH OF CONCRETE AT TIME OF TRANSFER OF PRESTRESS FORCE.

*** SEE DEADLOAD DEFLECTION DIAGRAM. DEAD LOAD DEFLECTIONS ARE SYMMETRICAL ON GIRDERS.

▲ FIELD BEND TIE REINFORCEMENT IN CONFLICT WITH DECK SLAB TOP REINFORCEMENT MAT AS NEEDED.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		MM	PLANS CK'D. MHZ
36" PRESTRESSED GIRDER DETAILS			SHEET 12 OF 20



FRAMING PLAN

LEGEND

- GIRDER NUMBER
- WINGWALL NUMBER

NOTES

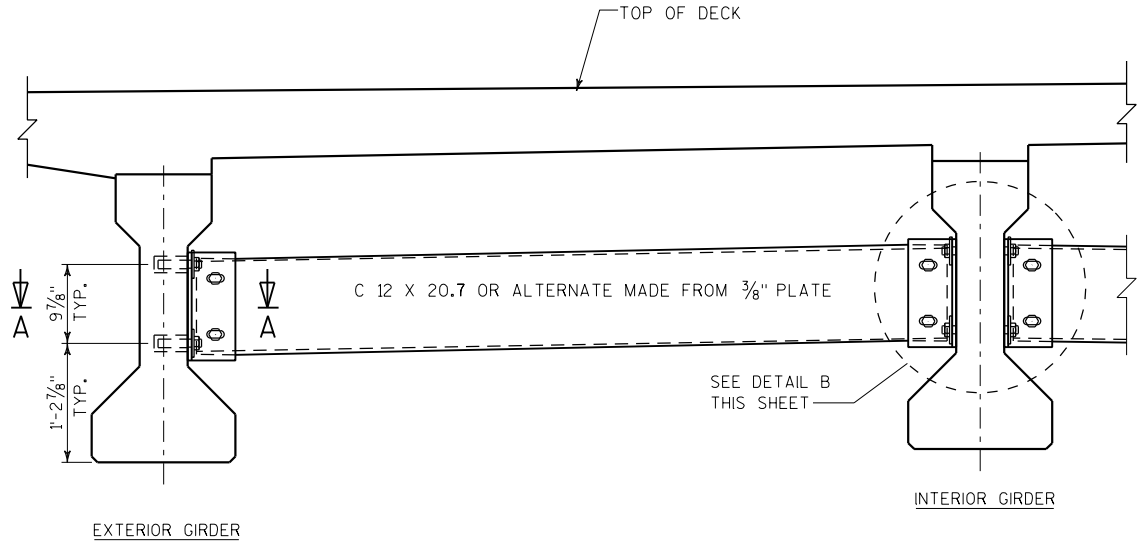
FOR INTERMEDIATE STEEL DIAPHRAGMS, SEE SHEET 14.

FOR SECTION THRU DECK & CONCRETE DIAPHRAGM SECTION AT ABUTMENT, SEE SHEET 16.

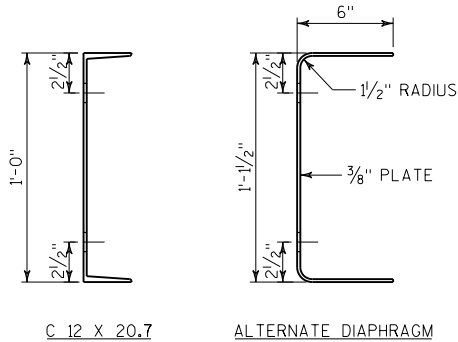
TOP OF DECK ELEVATIONS

LOCATION	S. ABUT. BRG.	0.1L	0.2L	0.3L	0.4L	0.5L	0.6L	0.7L	0.8L	0.9L	N. ABUT. BRG.
W. EDGE OF DECK	833.69	833.75	833.81	833.89	833.98	834.09	834.22	834.35	834.50	834.67	834.85
CL GIRDER 1	833.73	833.78	833.85	833.93	834.02	834.13	834.25	834.39	834.54	834.70	834.88
CL GIRDER 2	833.88	833.93	834.00	834.08	834.17	834.28	834.40	834.54	834.69	834.85	835.03
CROWN/PGL	833.95	834.01	834.07	834.15	834.24	834.35	834.48	834.61	834.76	834.93	835.11
CL GIRDER 3	833.88	833.93	834.00	834.08	834.17	834.28	834.40	834.54	834.69	834.85	835.03
CL GIRDER 4	833.73	833.78	833.85	833.93	834.02	834.13	834.25	834.39	834.54	834.70	834.88
E. EDGE OF DECK	833.69	833.75	833.81	833.89	833.98	834.09	834.22	834.35	834.50	834.67	834.85

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY		SMC	PLANS CK'D. MHZ
FRAMING PLAN			SHEET 13 OF 20



PART TRANSVERSE SECTION AT DIAPHRAGM



SECTION THRU DIAPHRAGM

NOTES

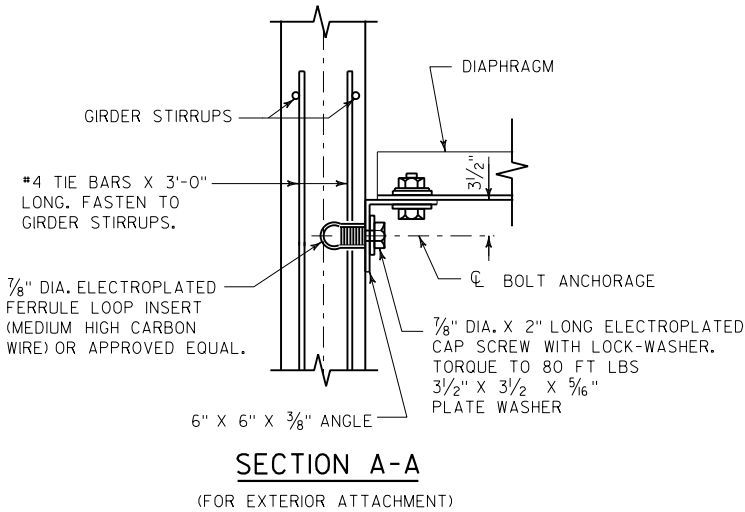
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-59-201", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

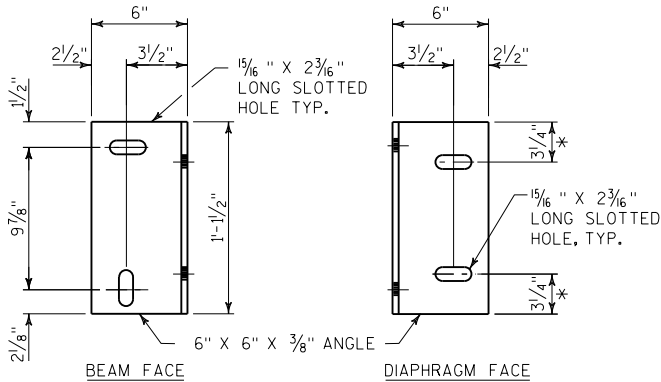
ALL DIAPHRAGM MATERIALS INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.



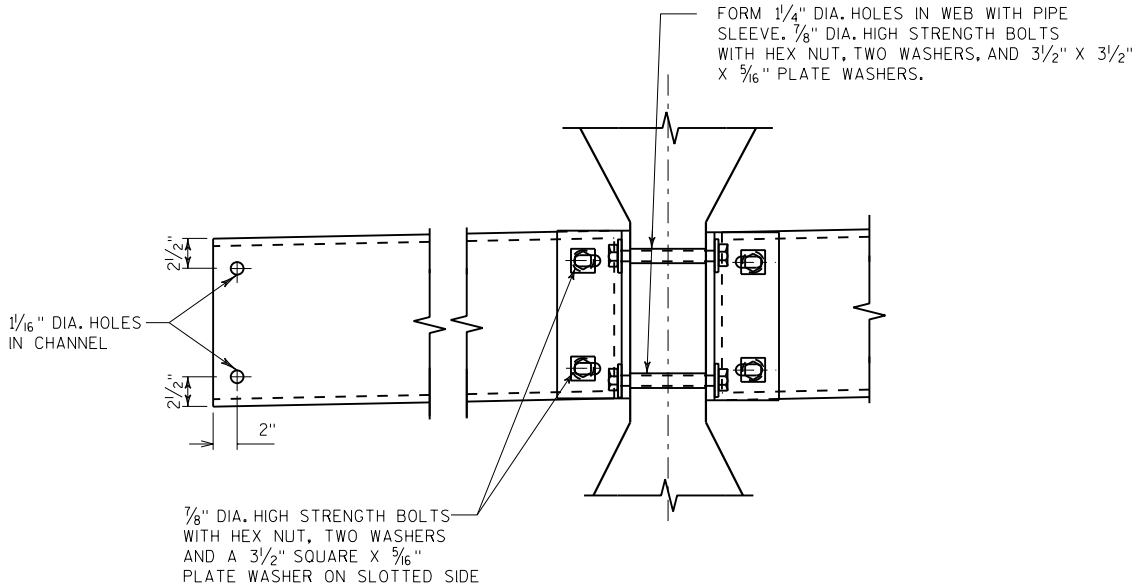
SECTION A-A

(FOR EXTERIOR ATTACHMENT)



DIAPHRAGM SUPPORT

* 2 1/4" FOR ALTERNATE PLATE DIAPHRAGM



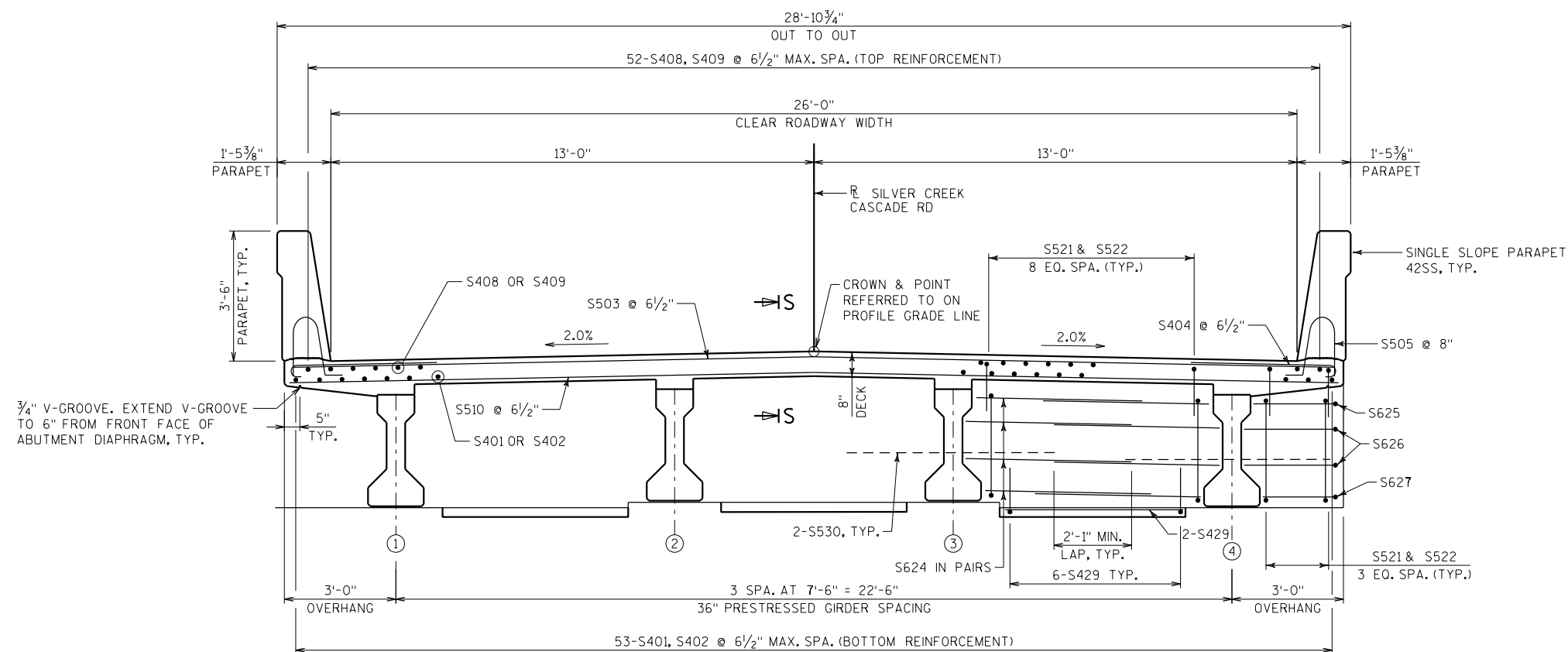
DETAIL B

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY SMC		PLANS CK'D. MHZ	
STEEL DIAPHRAGM			SHEET 14 OF 20

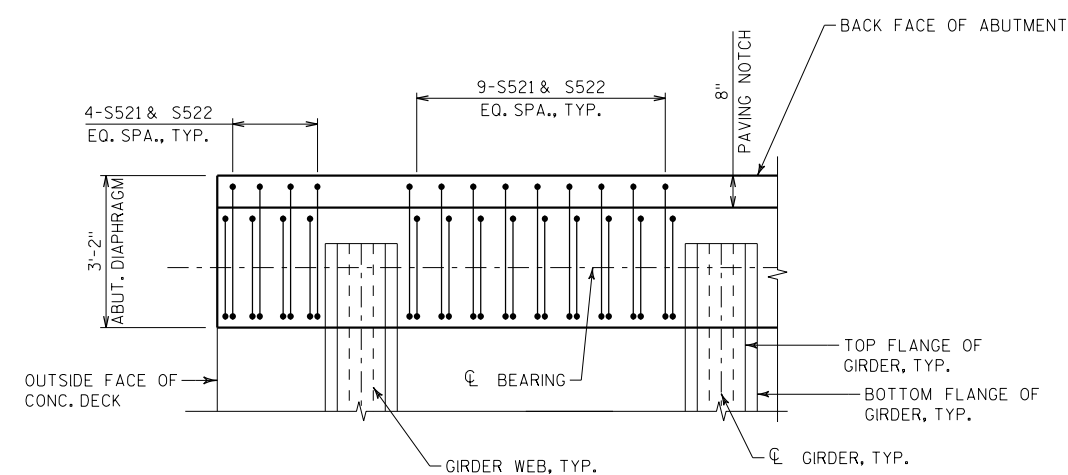


FOR CONCRETE DIAPHRAGM SECTIONS AT
ABUTMENTS, SEE SHEETS 16 & 17.

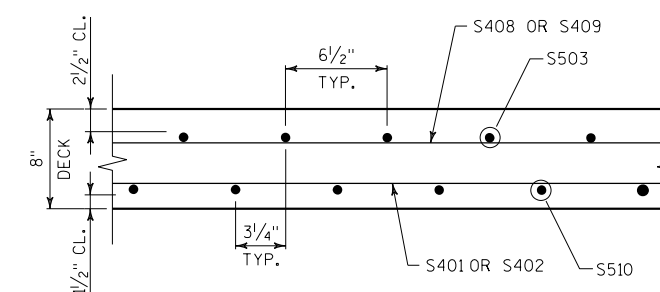
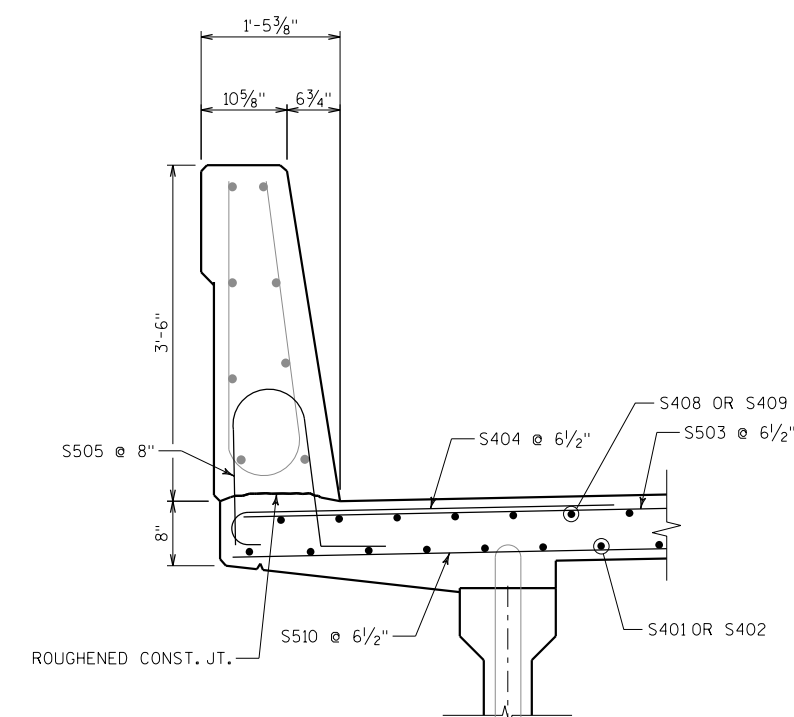
NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE B-59-201					
		DRAWN BY	SMC	PLANS CK'D.	MHZ
SUPERSTRUCTURE REINFORCEMENT				SHEET 15 OF 20	

**CONCRETE DIAPHRAGM AT ABUTMENT**(TYPICAL)
(LONG. BACK FACE REINFORCEMENT NOT SHOWN FOR CLARITY)**CROSS SECTION THRU DECK**

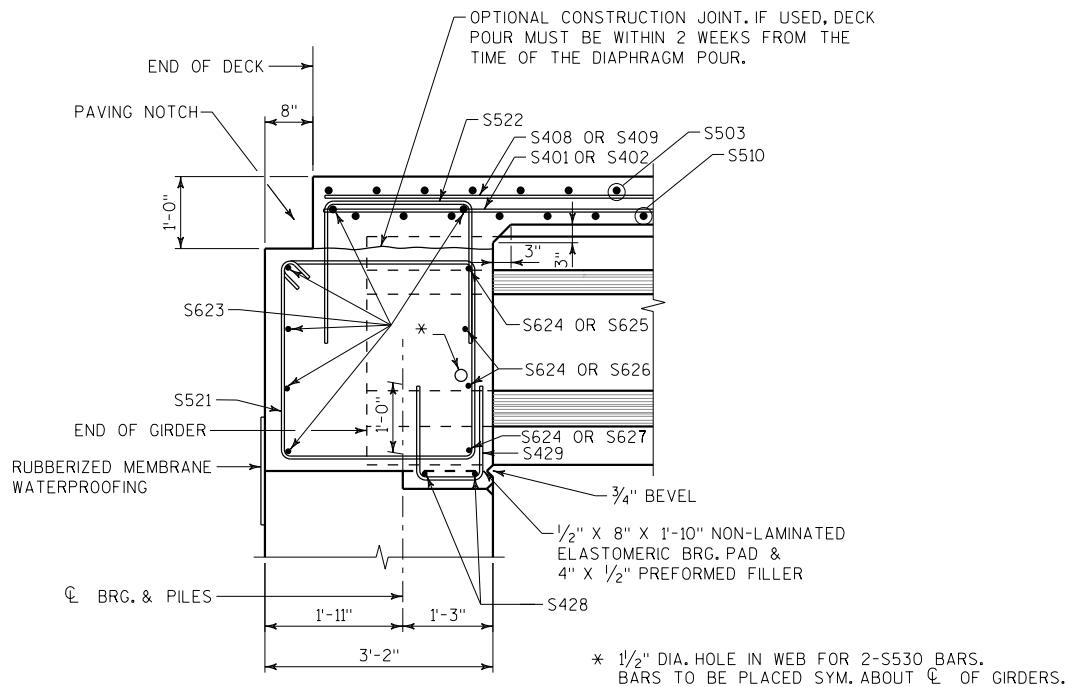
(LOOKING NORTH)

**ABUTMENT CONCRETE DIAPHRAGM PART PLAN**

(LONGITUDINAL BARS NOT SHOWN FOR CLARITY)

**SECTION S-S****OVERHANG REINFORCEMENT SECTION**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY SMC		PLANS CK'D. MHZ	
SUPERSTRUCTURE DETAILS 1 OF 2		SHEET 16 OF 20	

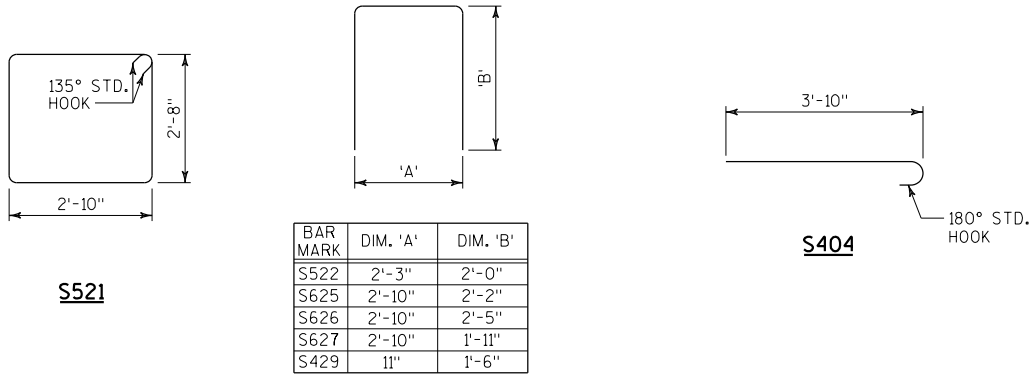


PART LONGITUDINAL SECTION AT ABUTMENT

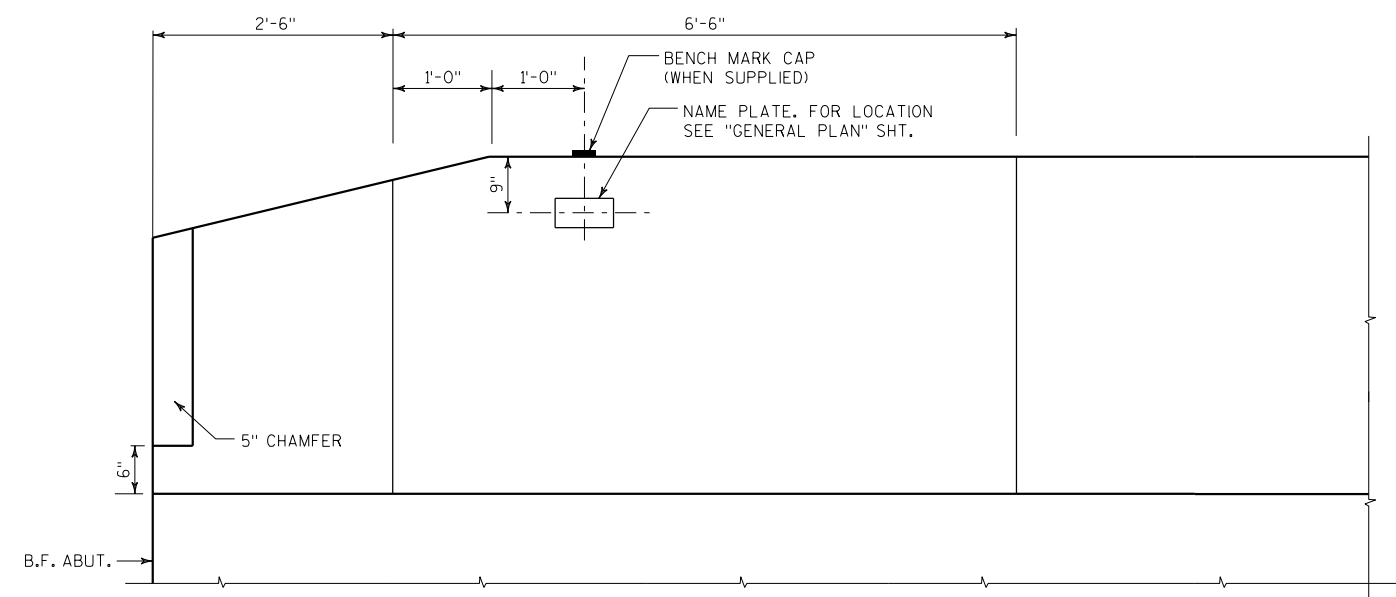
BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
S401	X	53	40'-0"	-	DECK BOTTOM - LONG.
S402	X	53	26'-10"	-	DECK BOTTOM - LONG.
S503	X	122	28'-2"	-	DECK TOP - TRANS.
S404	X	242	4'-4"	X	DECK TOP OVERHANG - TRANS.
S505	X	146	4'-5"	X	PARAPET DOWELS
S506	X	44	2'-9"	X	PARAPET DOWELS
S507	X	68	4'-4"	X	PARAPET DOWELS
S408	X	52	40'-0"	-	DECK TOP - LONG.
S409	X	52	26'-10"	-	DECK TOP - LONG.
S510	X	121	28'-2"	-	DECK BOTTOM - TRANS.
S521	X	70	9'-10"	X	ABUTMENT DIAPHRAGM - VERT.
S522	X	70	5'-11"	X	ABUTMENT DIAPHRAGM - VERT.
S623	X	12	28'-2"	-	ABUTMENT DIAPHRAGM B.F. - TRANS.
S624	X	48	4'-5"	-	ABUTMENT DIAPHRAGM F.F. - TRANS.
S625	X	4	6'-10"	X	ABUTMENT DIAPHRAGM CORNERS - TRANS.
S626	X	8	7'-4"	X	ABUTMENT DIAPHRAGM CORNERS - TRANS.
S627	X	4	6'-4"	X	ABUTMENT DIAPHRAGM CORNERS - TRANS.
S428	X	12	4'-8"	-	ABUTMENT DIAPHRAGM BEAM SEAT - TRANS.
S429	X	36	3'-9"	X	ABUTMENT DIAPHRAGM BEAM SEAT - VERT.
S530	X	16	6'-0"	-	ABUTMENT DIAPHRAGM THRU GIRDERS

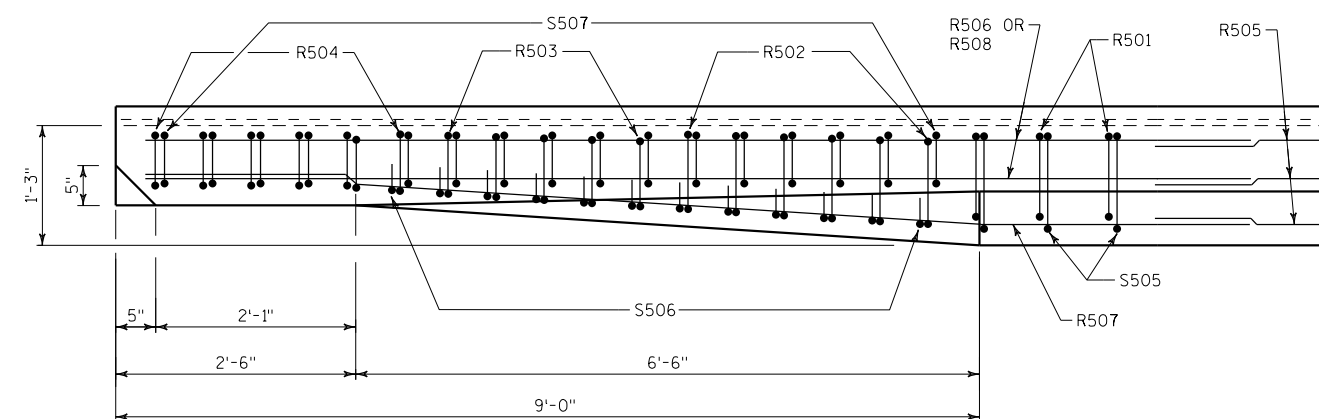
NOTE:
BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE



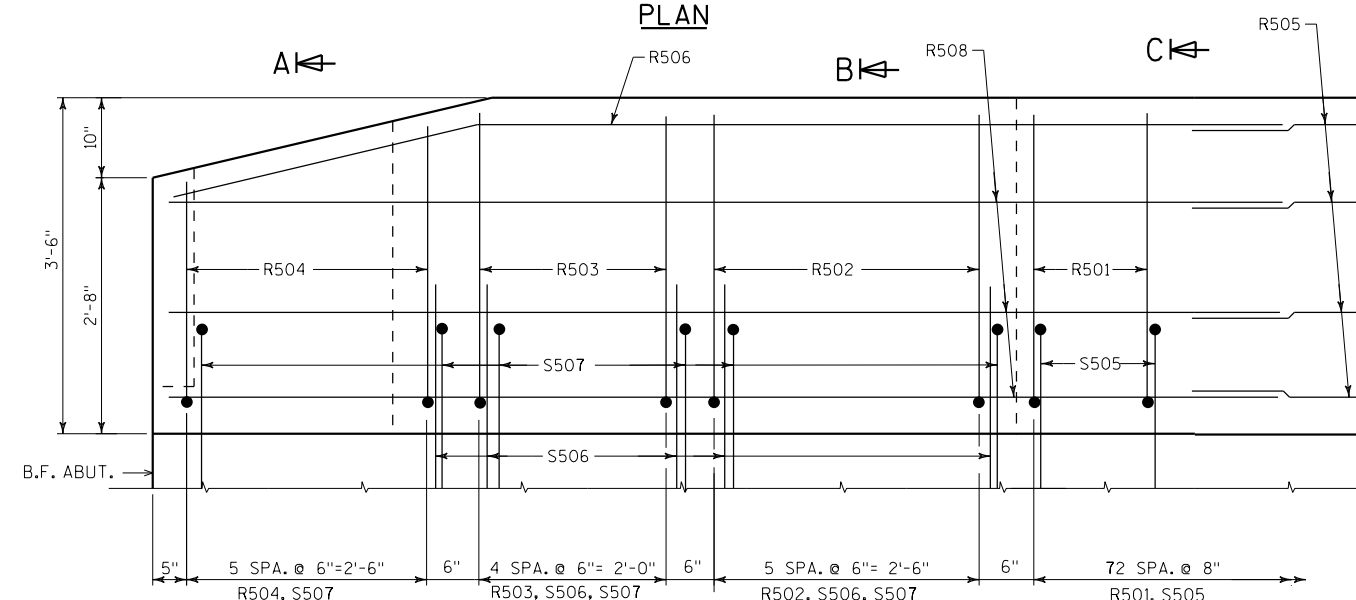
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY SMC		PLANS CK'D. MHZ	
SUPERSTRUCTURE DETAILS 2 OF 2		SHEET 17 OF 20	



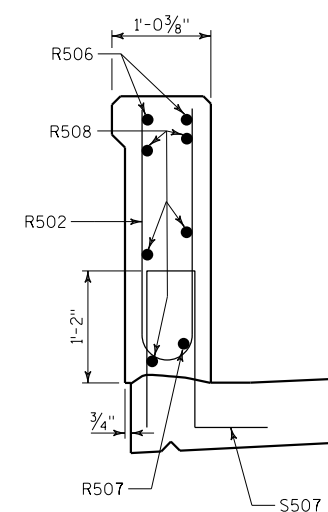
INSIDE ELEVATION



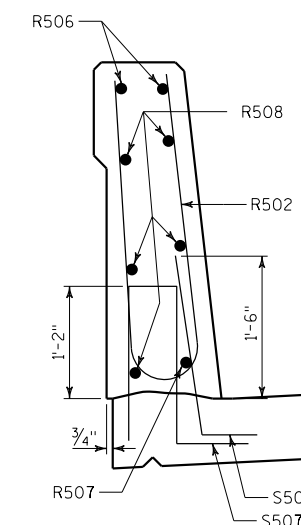
PLAN



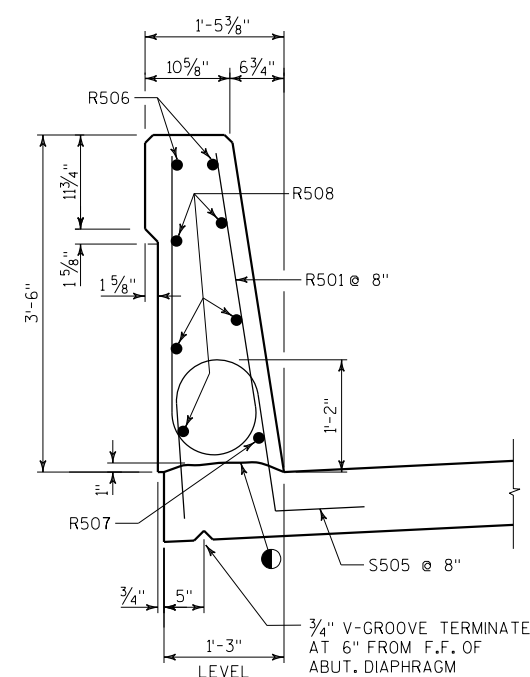
OUTSIDE ELEVATION



SECTION A-A



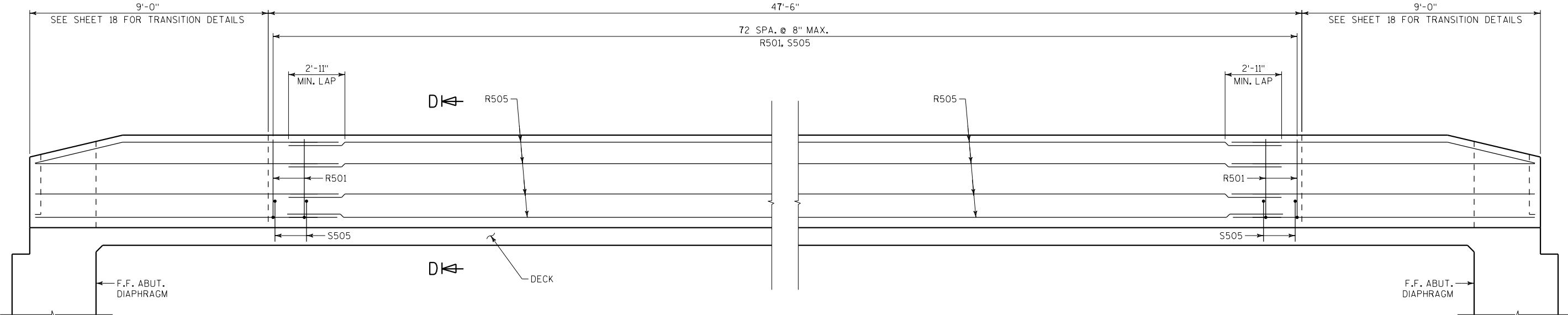
SECTION B-B



SECTION C-C

● CONST. JOINT - STRIKE OFF AS SHOWN.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY SMC		PLANS CK'D. MHZ	
SINGLE SLOPE PARAPET 42SS 1 OF 2		SHEET 18 OF 20	



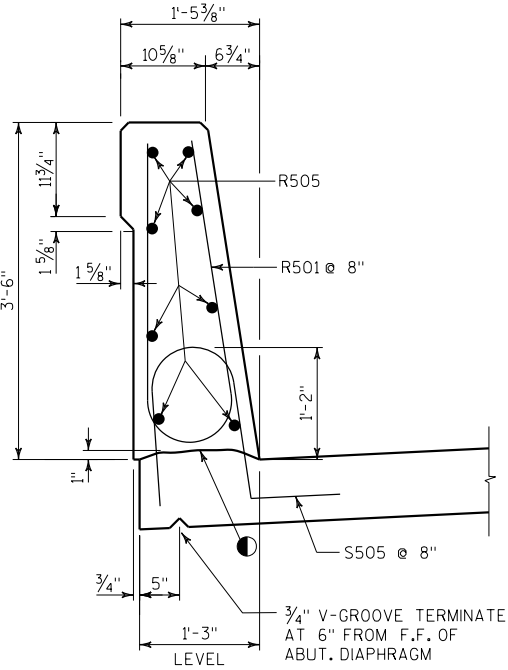
BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	146	6'-8"	X		PARAPET VERT.
R502	X	24	6'-6"	X		PARAPET VERT.
R503	X	20	6'-5"	X		PARAPET VERT.
R504	X	24	5'-5"	X	▲	PARAPET VERT.
R505	X	16	47'-6"	-		PARAPET HORIZ.
R506	X	8	11'-9"	X		PARAPET HORIZ.
R507	X	4	11'-9"	X		PARAPET HORIZ.
R508	X	20	11'-9"	-		PARAPET HORIZ.

NOTES:
BAR DIMENSIONS ARE OUT TO OUT OF BAR, THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE

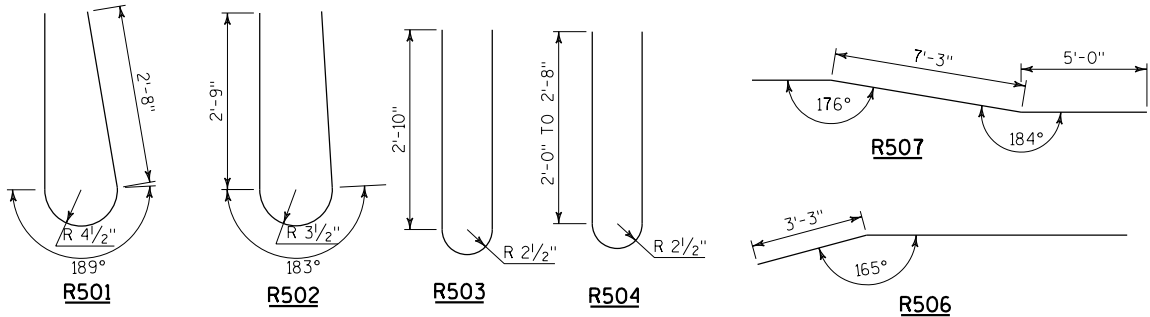
▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

OUTSIDE ELEVATION



SECTION D-D

● CONST. JOINT - STRIKE OFF AS SHOWN.



BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
R504	4 SERIES OF 6	4'-9" TO 6'-1"

BUNDLE AND TAG EACH SERIES SEPARATELY.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
DRAWN BY SMC		PLANS CK'D. MHZ	
SINGLE SLOPE PARAPET 42SS 2 OF 2		SHEET 19 OF 20	

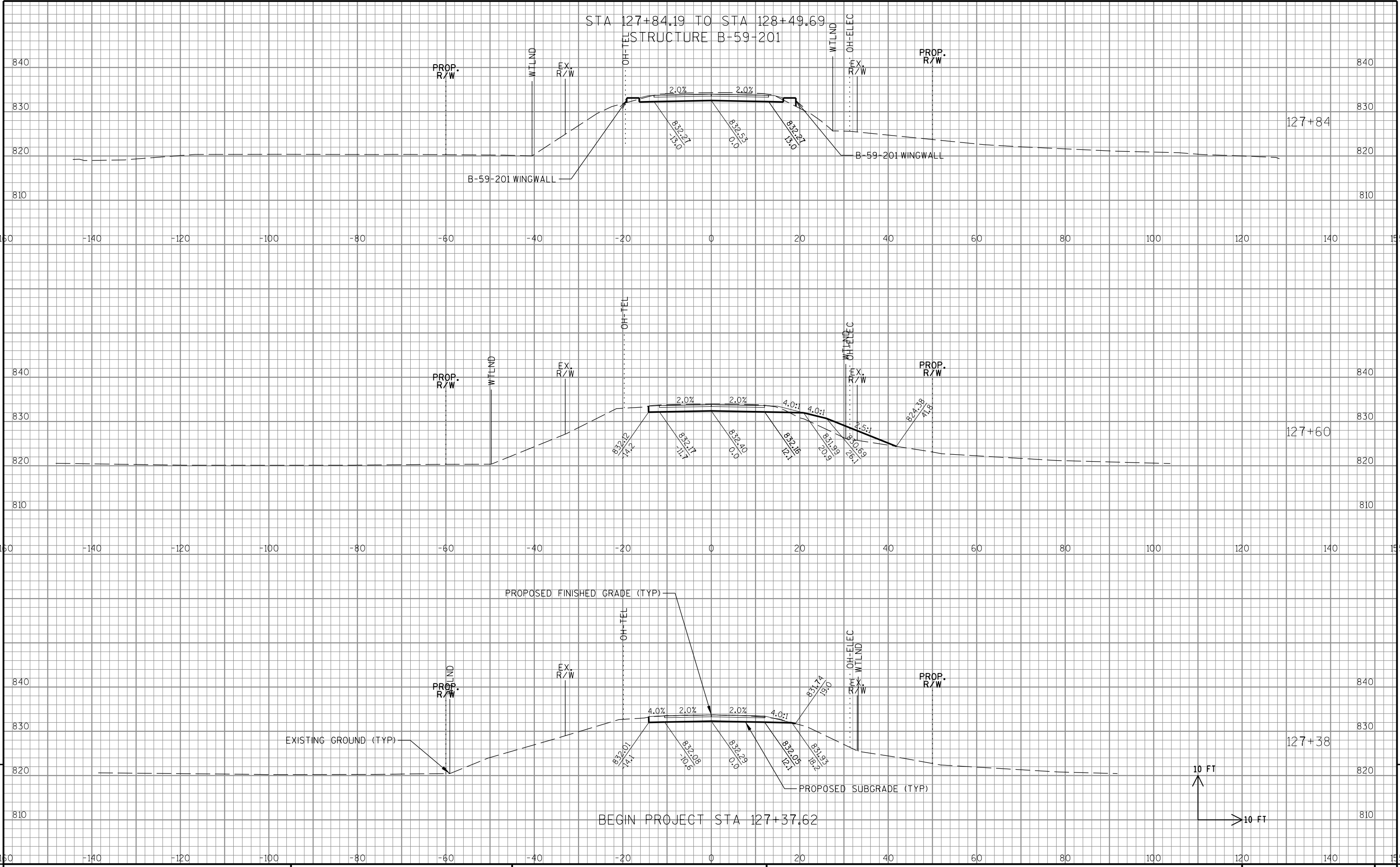


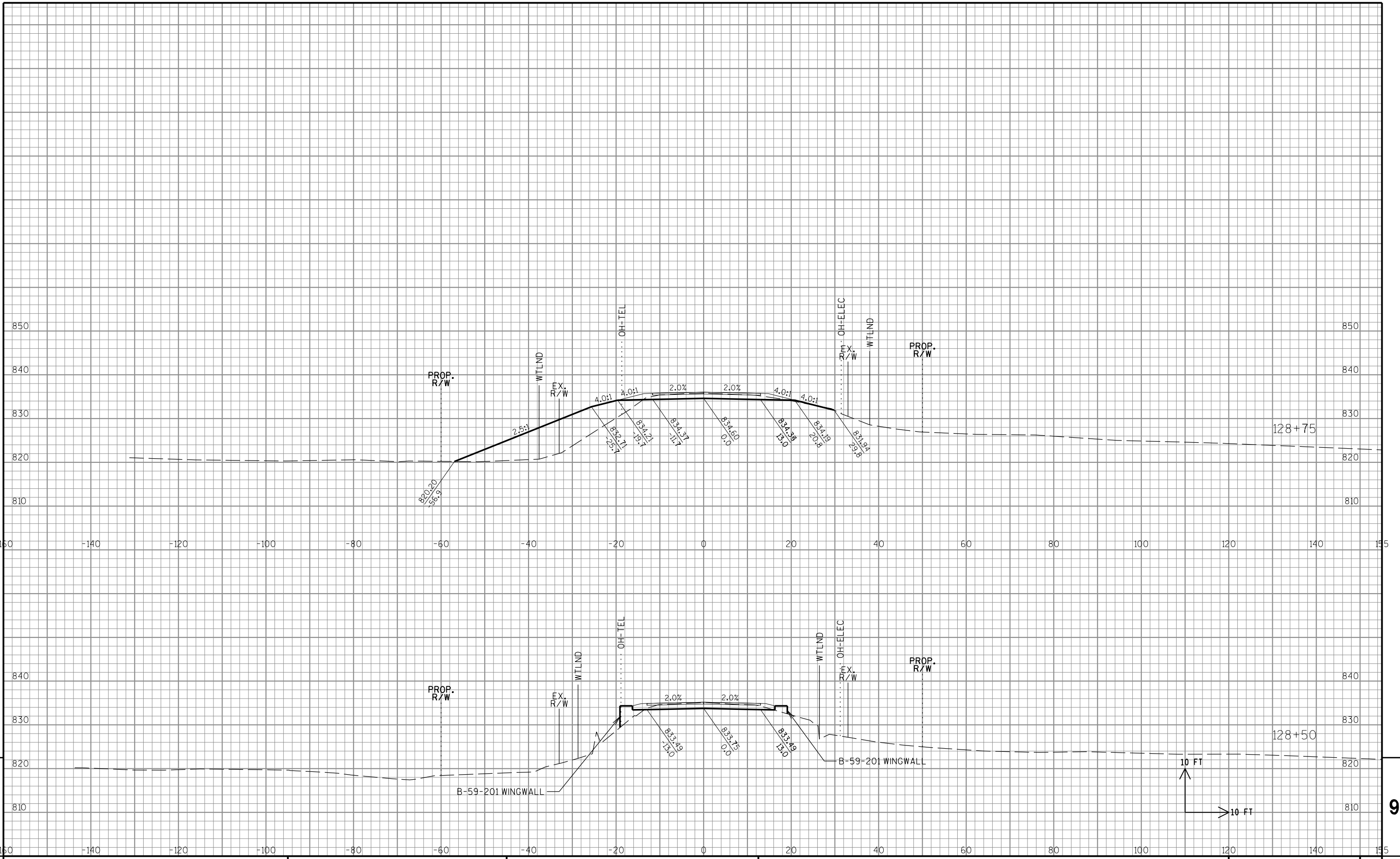
WINGWALL NUMBER

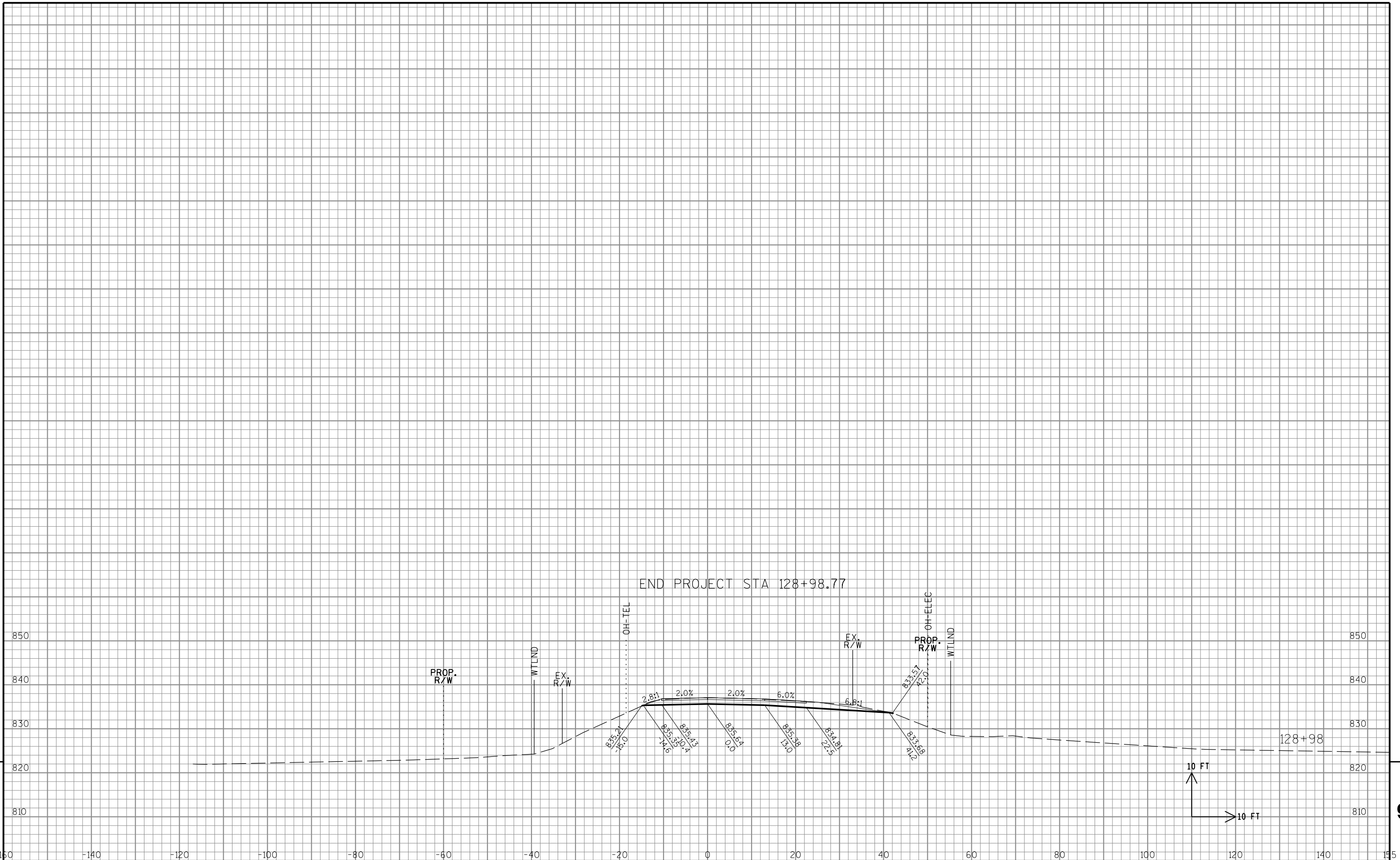
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-201			
		DRAWN BY	SMC
		PLANS CK'D.	MHZ
HEAVY RIPRAP DETAILS			SHEET 20 OF 20

SILVER CREEK CASCADE ROAD

STATION	Distance (FT)	Area (SF)		Incremental Vol (CY)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.25	
127+37.62		41	0	0	0	0	0	0
127+60.	22.38	47	40	36	17	36	21	16
127+83.52	23.52	76	1	54	18	90	43	47
128+50.36		35	13	0	0	90	43	47
128+75.	24.64	31	201	30	98	120	165	-45
128+98.77	23.77	67	0	43	88	163	275	-112
				163	220			







Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

PROJECT ID: 4202-05-71
WITH: 4202-04-71 & 4202-06-71

COUNTY: SHEBOYGAN

GRE JULY 2019

ORDER OF SHEETS

- Section No. 1 Title
- Section No. 2 Typical Sections, Details, and Erosion Control
- Section No. 3 Miscellaneous Quantities
- Section No. 4 Right of Way Plot
- Section No. 5 Plan and Profile
- Section No. 6 Standard Detail Drawings
- Section No. 7 Sign Plates
- Section No. 8 Structure Plans
- Section No. 9 Computer Earthwork Data
- Section No. 9 Cross Sections

TOTAL SHEETS = 50



DESIGN DESIGNATION

A.A.D.T. (2019) = 145

A.A.D.T. (2039) = 159

D.H.V. (2038) = 4.9%

D.O. (2038) = 60/40

T. = 5.8%

DESIGN SPEED = 35 MPH

ESALS = N/A

CONVENTIONAL SYMBOLS

- PLAN
- CORPORATE LIMITS
 - PROPERTY LINE
 - LOT LINE
 - LIMITED HIGHWAY EASEMENT
 - EXISTING RIGHT OF WAY
 - PROPOSED OR NEW R/W LINE
 - SLOPE INTERCEPT
 - REFERENCE LINE
 - EXISTING CULVERT
 - PROPOSED CULVERT (Box or Pipe)
 - COMBUSTIBLE FLUIDS
 - MARSH AREA
 - WOODED OR SHRUB AREA

- PROFILE
- GRADE LINE
 - ORIGINAL GROUND
 - MARSH OR ROCK PROFILE (To be noted as such)
 - SPECIAL DITCH
 - GRADE ELEVATION
 - CULVERT (Profile View)
 - UTILITIES
 - ELECTRIC
 - FIBER OPTIC
 - GAS
 - SANITARY SEWER
 - STORM SEWER
 - TELEPHONE
 - WATER
 - UTILITY PEDESTAL
 - POWER POLE
 - TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T. SHERMAN, SILVER CREEK CASCADE RD

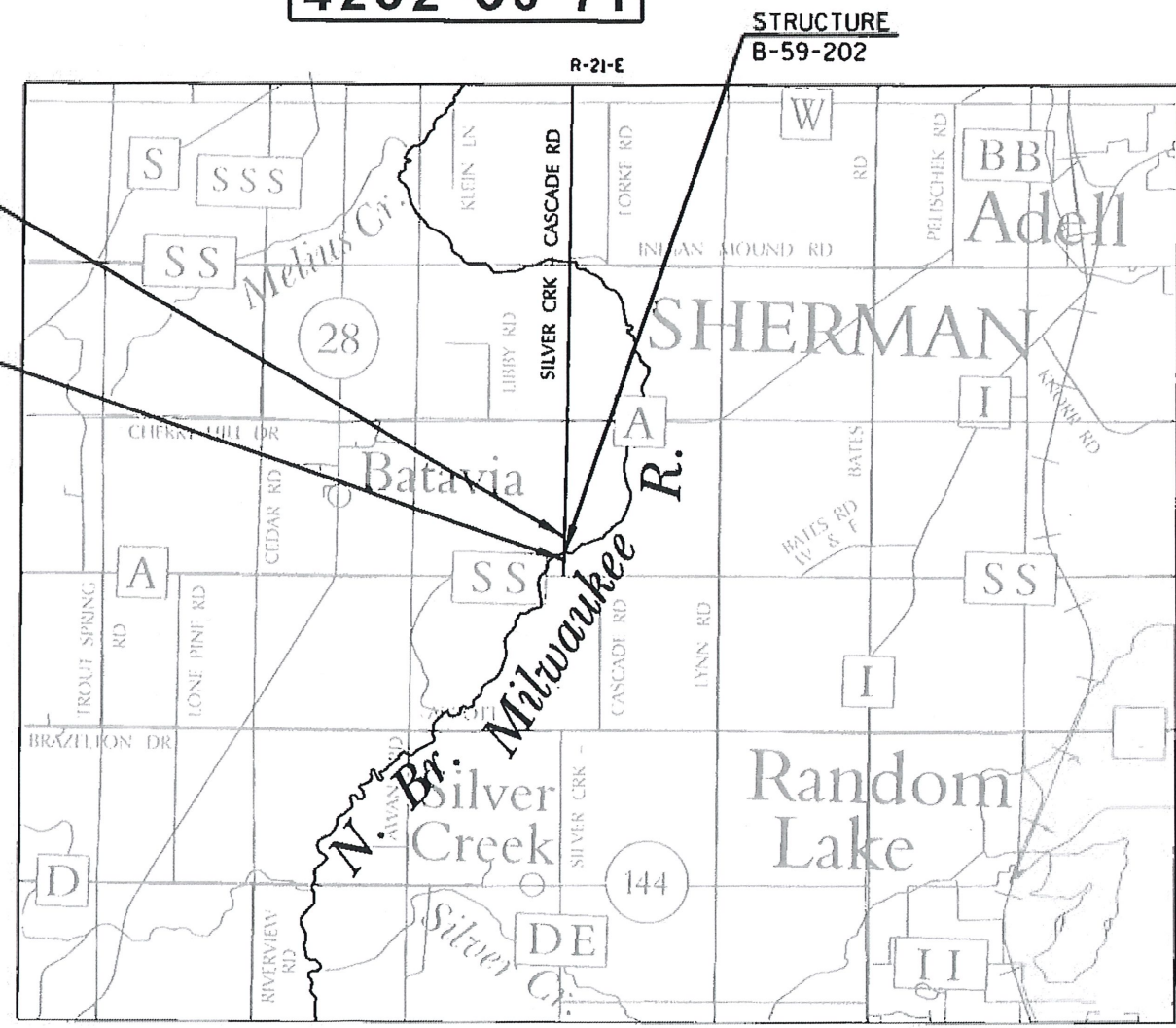
N BRANCH MILWAUKEE RIVER BRIDGE SOUTH

LOCAL STREET
SHEBOYGAN COUNTY

STATE PROJECT NUMBER
4202-05-71

END PROJECT
STA. 10+00.00
X=137,212.38
Y=117,659.70

BEGIN PROJECT
STA. 8+50.00
X=137,210.63
Y=117,509.71



LAYOUT
SCALE 0 0.5 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.028 MI.

Coordinates on this plan are referenced to the Wisconsin County Coordinate System (WCCS), Sheboygan, NAD 1983 (2011)

Elevations shown on this plan are referenced to the North American Vertical Datum of 1988 NAVD 88 (2011).

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
4202-05-71		

ACCEPTED FOR
SHEBOYGAN COUNTY

Date: 1/31/2019

SIGNATURE AND TITLE OF OFFICIAL

ORIGINAL PLANS PREPARED BY:

SA

STRAND ASSOCIATES

310 WEST MONROE DRIVE
MADISON, WISCONSIN 53715
(608) 251-4843

WISCONSIN PROFESSIONAL ENGINEER

KEITH R. BEHREND
E-42073
MADISON WI

Keith R. Behrend
1-21-2019

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor STRAND ASSOCIATES, INC.

Designer STRAND ASSOCIATES, INC.

APPROVED FOR THE DEPARTMENT

DATE: 2/1/19

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS.THE ENGINEER MAY MODIFY LOCATIONS AS NEEDED.ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

THE LOCATION OF PROPOSED SIGNS AS SHOWN ON THE PLANS ARE APPROXIMATE.THE EXACT NUMBER OF SIGNS AND SIGN LOCATIONS ARE TO BE APPROVED BY THE ENGINEER IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY SHALL BE RESTORED AS DIRECTED BY THE ENGINEER.

MISCELLANEOUS REMOVAL ITEMS SHALL BE REMOVED TO AN EXISTING JOINT, SAWCUT WHERE SHOWN ON THE PLANS,OR AS DIRECTED BY THE ENGINEER.

A SAWED JOINT SHALL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

SILT FENCE SHALL BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO CONSTRUCTION OPERATIONS IN THE AREA.

WETLANDS EXIST IN THE PROJECT AREA. DO NOT DISTURB AREAS OUTSIDE OF THE SLOPE INTERCEPTS. FERTILIZER SHALL NOT BE USED IN WETLANDS.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

FOLLOW S.D.D."BARRICADES AND SIGNS FOR MAINLINE CLOSURES" FOR TRAFFIC CONTROL ALONG SILVER CREEK CASCADE ROAD.

ASPHALT BID/MIX SPECIFICATIONS

	THICKNESS	GRADATION NOMINAL SIZE	BID/MIX SPECIFICATION
UPPER LAYER	1.75-INCHES	12.5 MM	ASPHALTIC SURFACE
LOWER LAYER	2.25-INCHES	19.0 MM	ASPHALTIC SURFACE

UTILITIES

** WE ENERGIES ELECTRIC

AL SCHMITT
245 SAND DR
WEST BEND, WI 53095
PH: (262) 338-7662
alan.schmitt@we-energies.com

** FRONTIER

CALVIN KLADE
1851 N. 14TH AVENUE
WAUSAU, WI 54401
PH: (715) 847-1525
calvin.klade@ftr.com

**DENOTES DIGGERS HOTLINE MEMBER

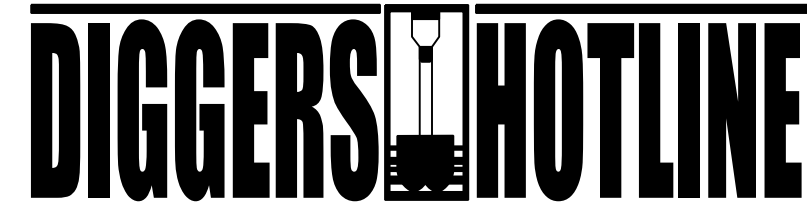
OTHER CONTACTS

WISDNR

JAY SCHIEFELBEIN
DNR NORTHEAST REGION
2984 SHAWANO AVENUE
GREEN BAY, WI 54313
PH: (920) 360-3784
jeremiah.schiefelbein@wisconsin.gov

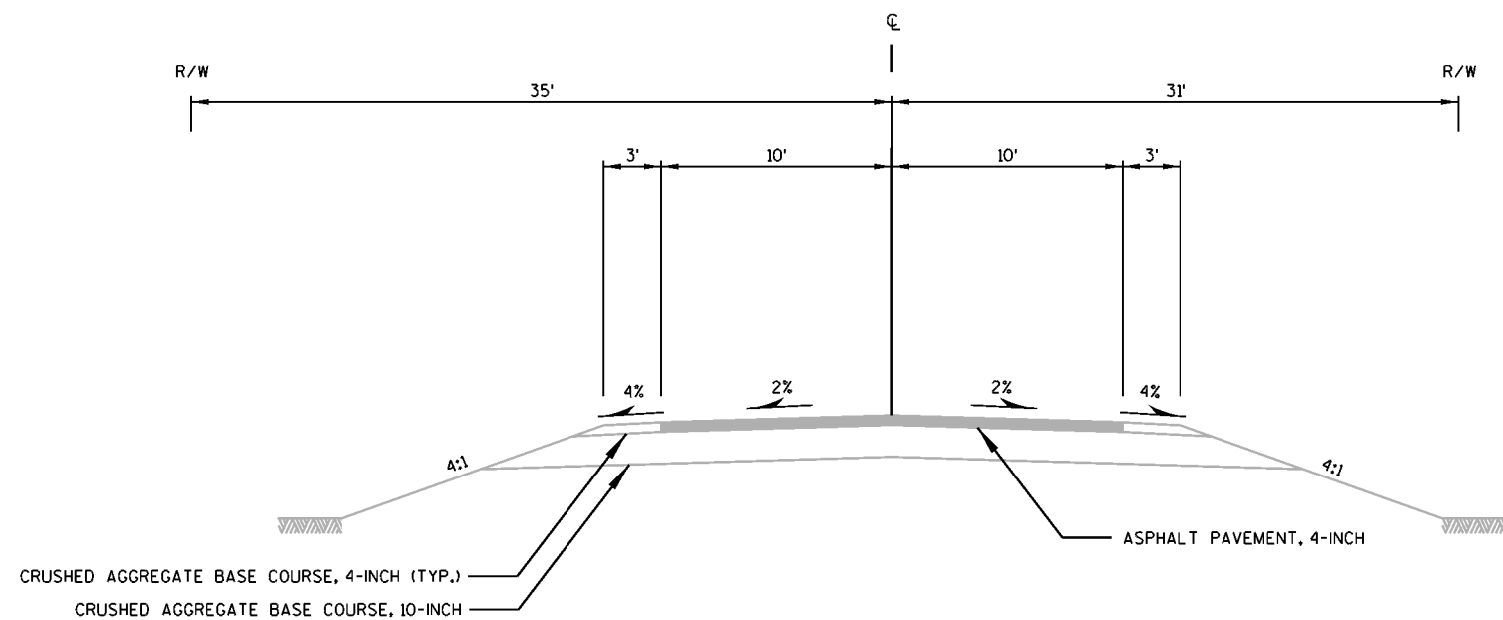
SILVER CREEK FIRE DEPARTMENT

TODD STANGE, CHIEF
SILVER CREEK FIRE DEPARTMENT
W6566 STATE HWY 144
RANDOM LAKE, WI 53075
PH: (920) 994-9421

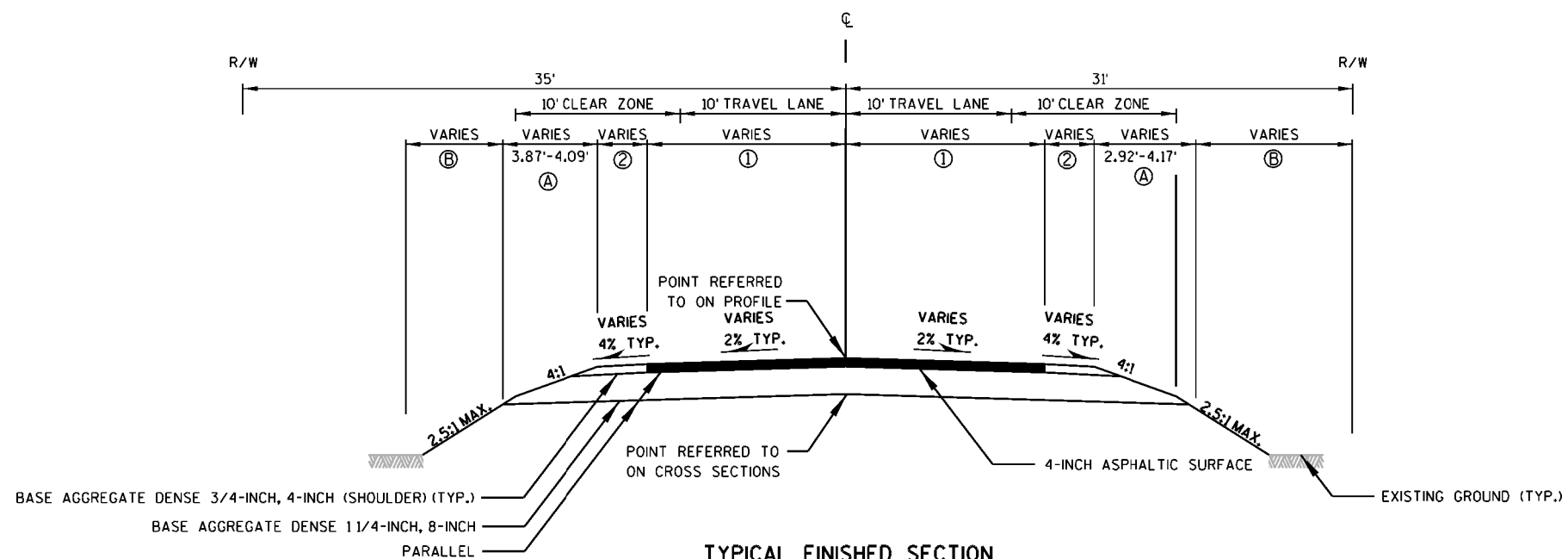


Dial 811 or (800)242-8511

www.DiggersHotline.com



TYPICAL EXISTING SECTION
SILVER CREEK CASCADE ROAD
STA. 8+50.00 TO STA. 8+96.14
STA. 9+43.48 TO STA. 10+00.00



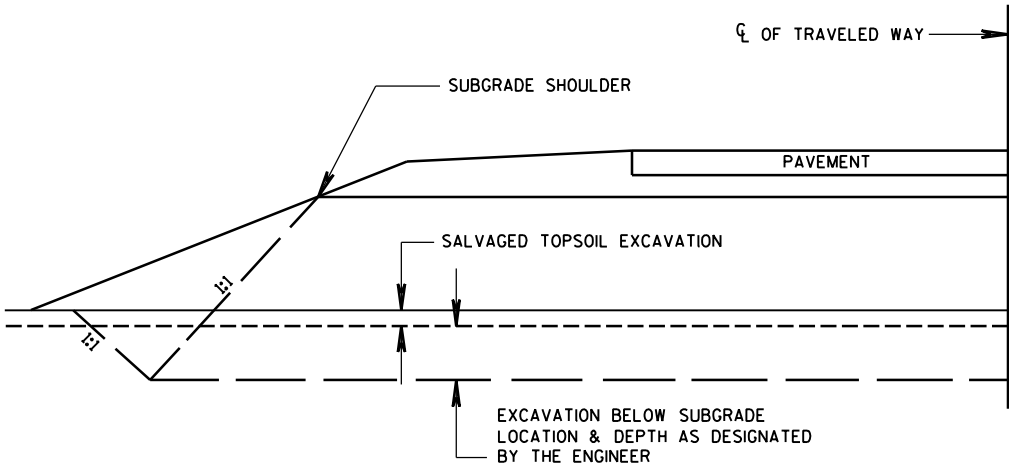
TYPICAL FINISHED SECTION
SILVER CREEK CASCADE ROAD
STA. 8+50.00 TO STA. 8+89.75
STA. 9+52.25 TO STA. 10+00.00

- ① VARIES FROM 10.20'-13.00'
SEE LAYOUT DETAIL
- ② VARIES FROM 2'-3.95'
SEE LAYOUT DETAIL
- Ⓐ SEEDING MIXTURE NO. 20
- Ⓑ TOPSOIL; SEEDING MIXTURE
NO. 20; SEEDING TEMPORARY; AND
EROSION MAT CLASS I TYPE A

RUNOFF COEFFICIENT TABLE

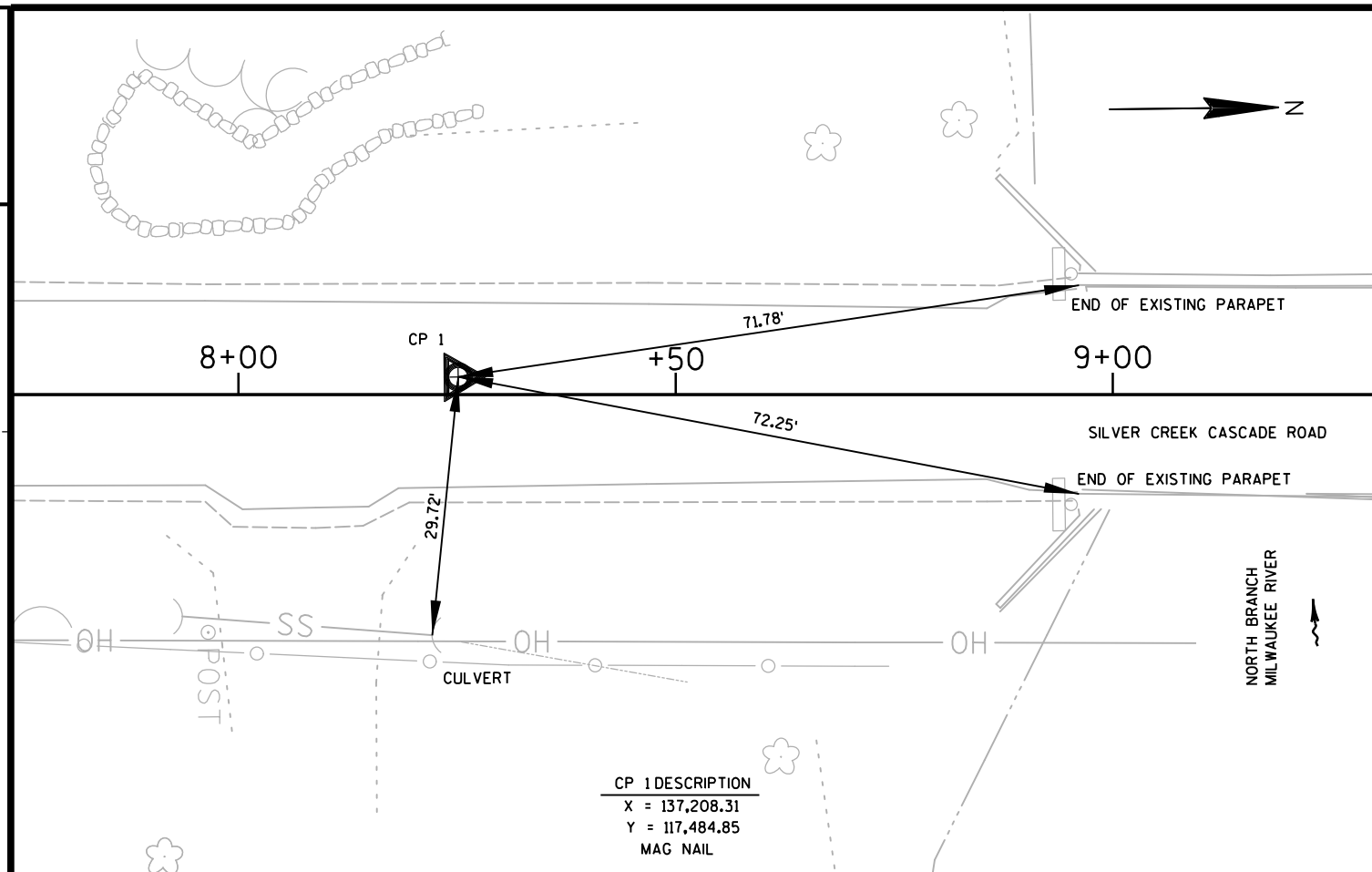
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.25 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.14 ACRES

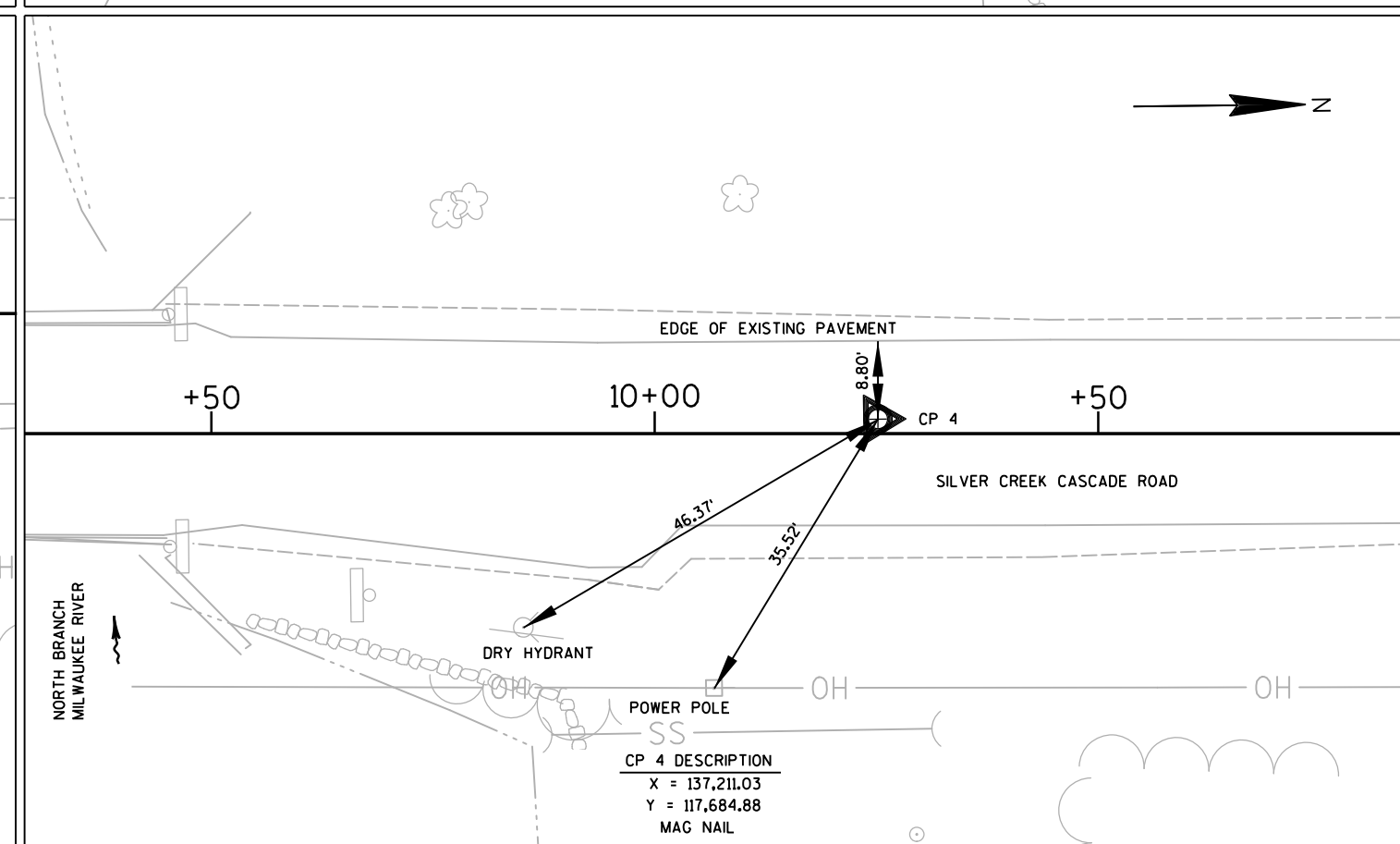
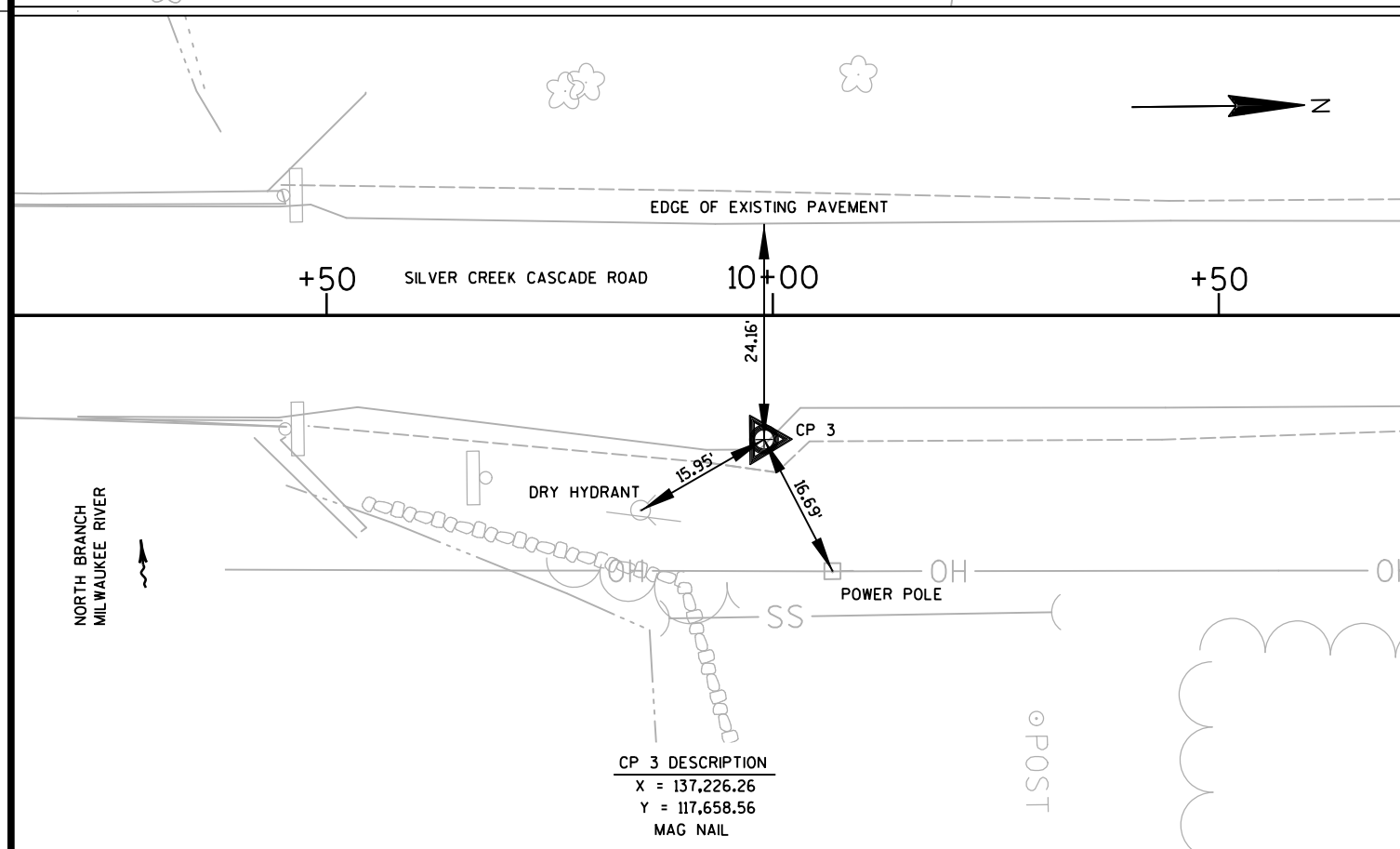
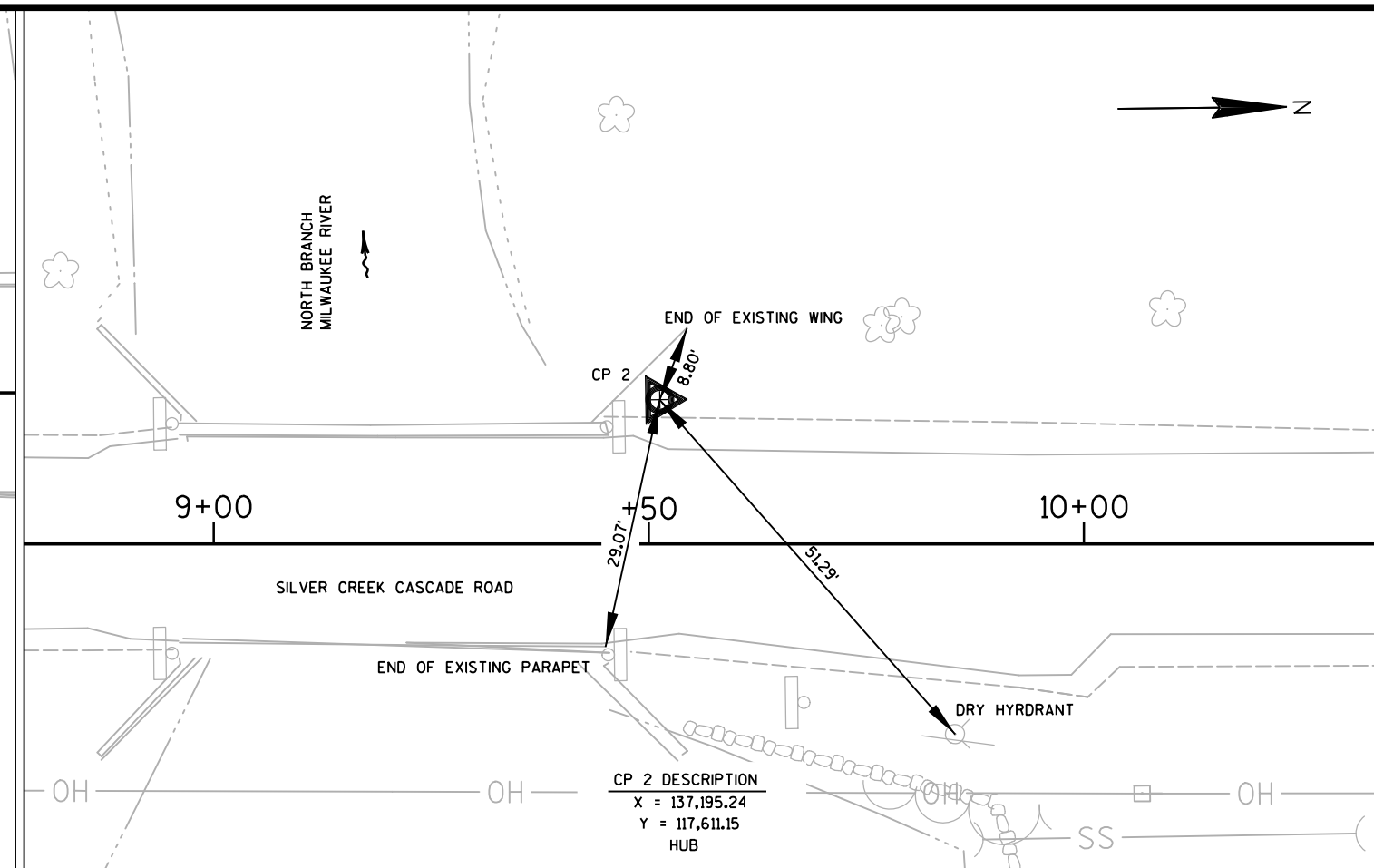


DETAIL FOR EXCAVATION BELOW SUBGRADE

2



2



PROJECT NO: 4202-05-71

HWY: LOCAL STREET

COUNTY: SHEBOYGAN

CONSTRUCTION DETAILS

SHEET

E

FILE NAME : S:\MAD\3700--3799\3774\004\Micros\PLAN\021002_cd.dgn

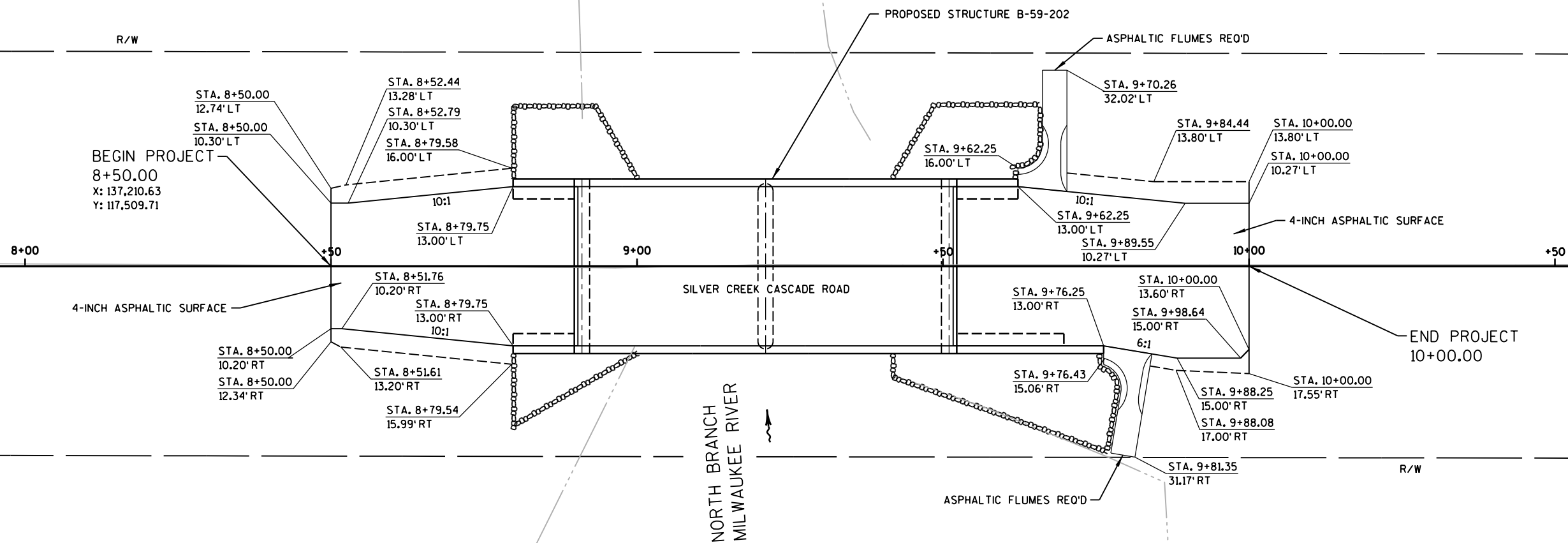
PLOT DATE : 10/24/2018

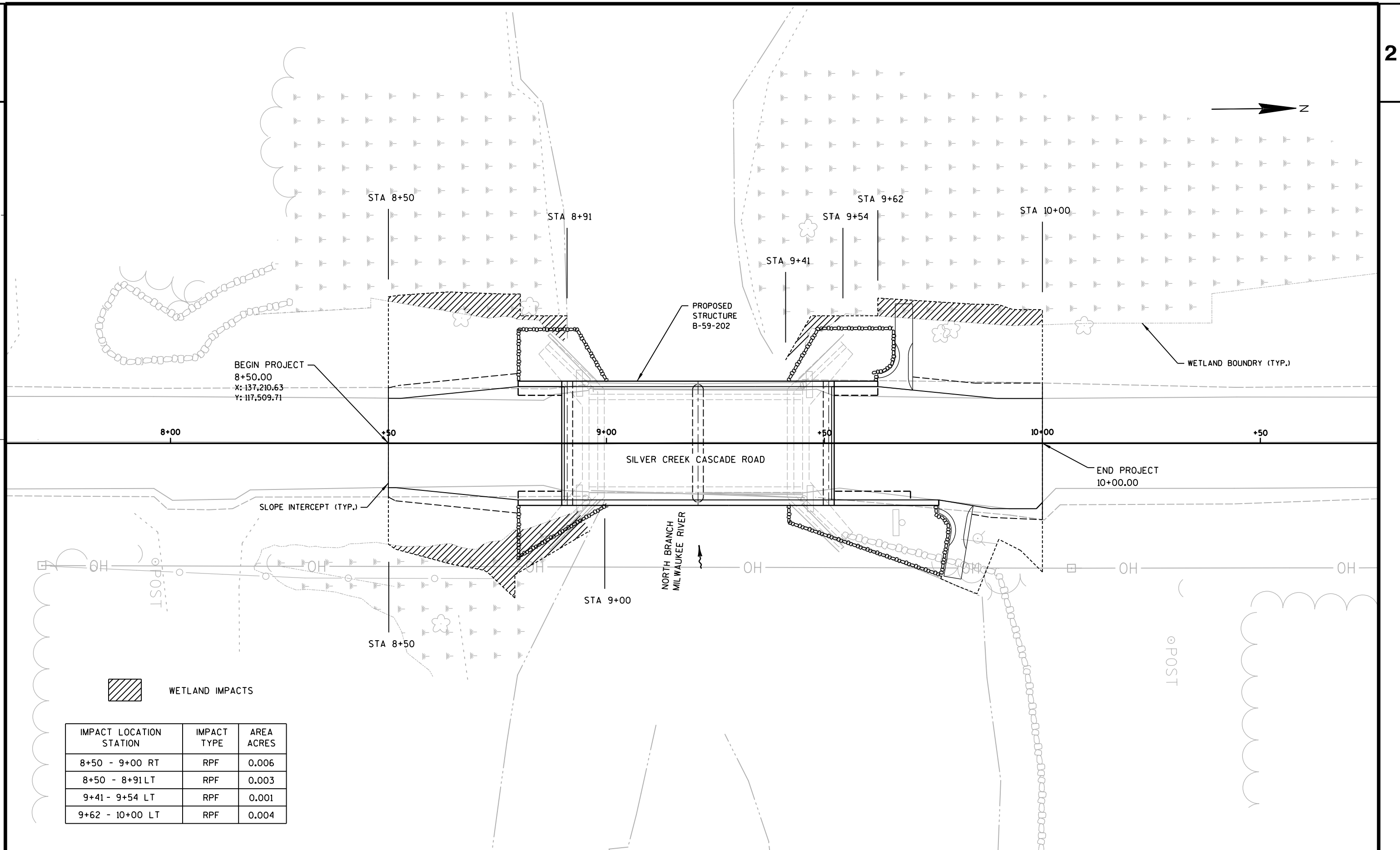
PLOT BY : _username_

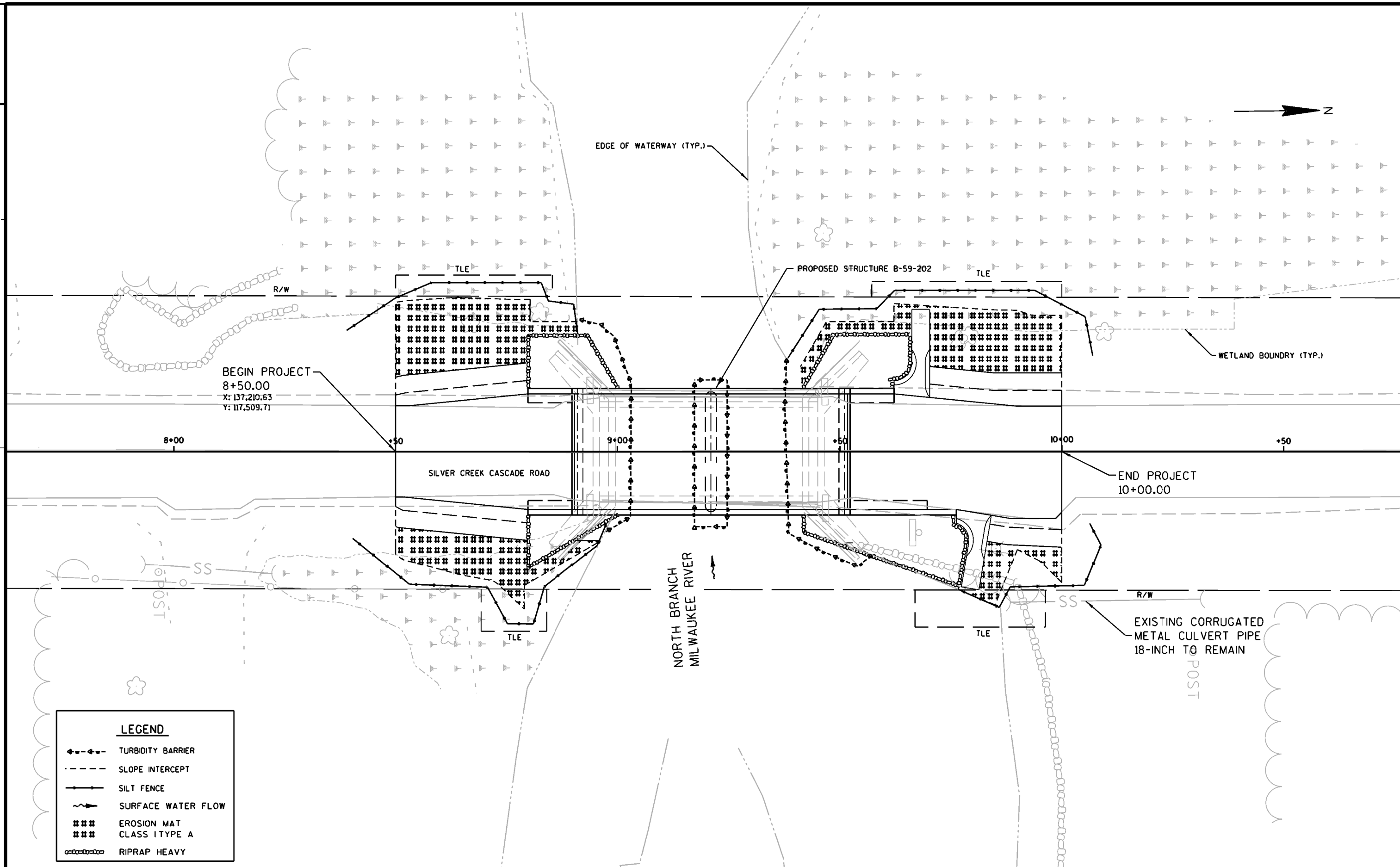
PLOT NAME :

PLOT SCALE : \$\$.....plotscale.....\$\$

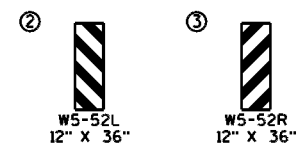
WISDOT/CADDs SHEET 42



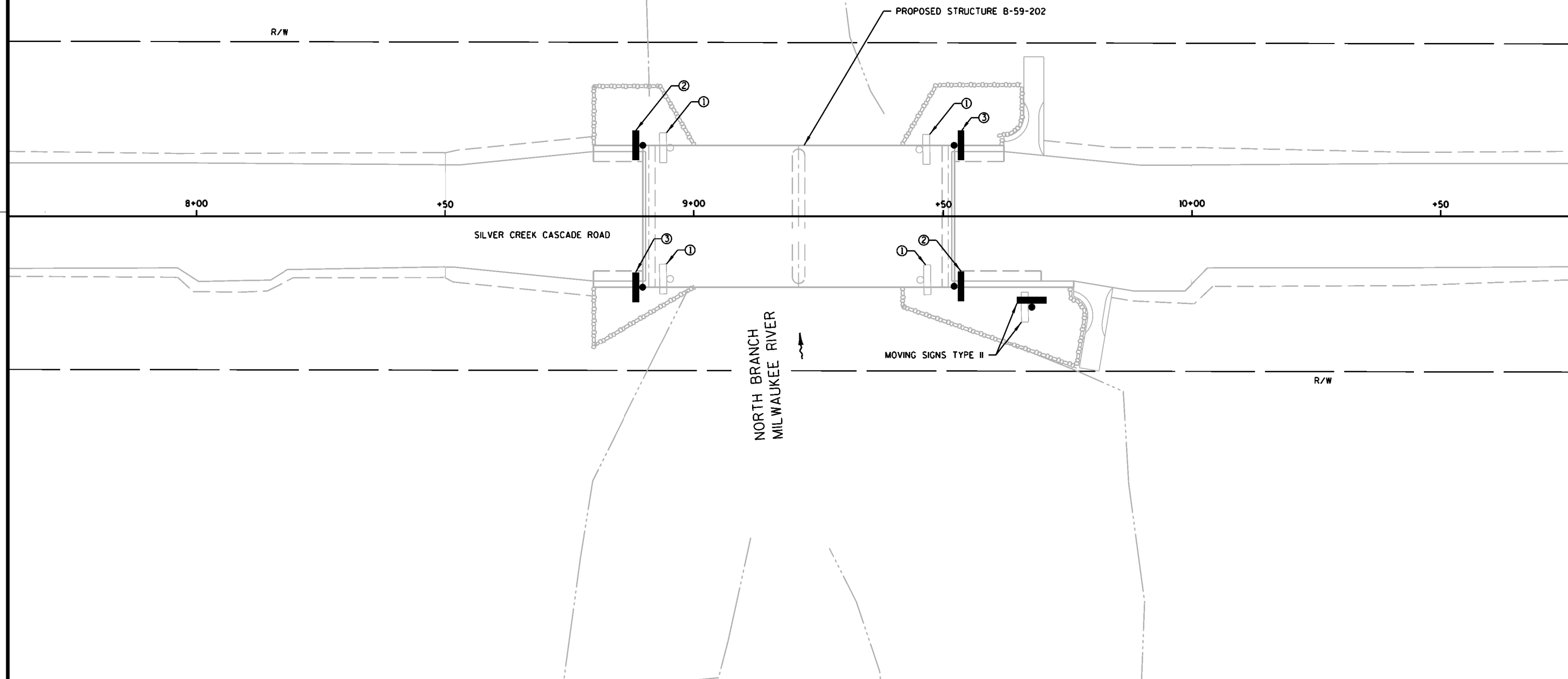
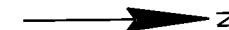




① REMOVING SIGNS TYPE II & REMOVING
SMALL SIGN SUPPORTS REQ'D



PROPOSED SIGN MOUNTED ON POSTS
WOOD 4X6-INCH X12-FT OR X16-FT
(SEE MISC. QUANTITIES)



Estimate Of Quantities By Plan Sets

4202-05-71					
Line	Item	Item Description	Unit	Total	Qty
0008	203.0500.S	Removing Old Structure Over Waterway (station) 02. 9+21	LS	1.000	1.000
0012	205.0100	Excavation Common	CY	101.000	101.000
0018	206.1000	Excavation for Structures Bridges (structure) 02. B-59-202	LS	1.000	1.000
0022	208.0100	Borrow	CY	20.000	20.000
0026	210.1500	Backfill Structure Type A	TON	210.000	210.000
0030	213.0100	Finishing Roadway (project) 02. 4202-05-71	EACH	1.000	1.000
0034	305.0110	Base Aggregate Dense 3/4-Inch	TON	8.000	8.000
0036	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	146.000	146.000
0038	311.0110	Breaker Run	TON	17.000	17.000
0040	450.4000	HMA Cold Weather Paving	TON	53.000	53.000
0044	465.0105	Asphaltic Surface	TON	53.000	53.000
0046	465.0315	Asphaltic Flumes	SY	20.000	20.000
0048	502.0100	Concrete Masonry Bridges	CY	213.000	213.000
0050	502.3200	Protective Surface Treatment	SY	177.000	177.000
0052	502.3210	Pigmented Surface Sealer	SY	89.000	89.000
0056	505.0400	Bar Steel Reinforcement HS Structures	LB	5,310.000	5,310.000
0058	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	29,570.000	29,570.000
0066	516.0500	Rubberized Membrane Waterproofing	SY	19.000	19.000
0068	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	525.000	525.000
0072	606.0300	Riprap Heavy	CY	137.000	137.000
0076	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	163.000	163.000
0080	618.0100	Maintenance And Repair of Haul Roads (project) 02. 4202-05-71	EACH	1.000	1.000
0084	619.1000	Mobilization	EACH	0.300	0.300
0086	624.0100	Water	MGAL	1.500	1.500
0088	625.0100	Topsoil	SY	166.000	166.000
0090	628.1504	Silt Fence	LF	343.000	343.000
0092	628.1520	Silt Fence Maintenance	LF	343.000	343.000
0094	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0096	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0098	628.2002	Erosion Mat Class I Type A	SY	166.000	166.000
0102	628.6005	Turbidity Barriers	SY	116.000	116.000
0106	630.0120	Seeding Mixture No. 20	LB	8.000	8.000
0108	630.0200	Seeding Temporary	LB	8.000	8.000
0110	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0112	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0114	638.2102	Moving Signs Type II	EACH	1.000	1.000
0116	638.2602	Removing Signs Type II	EACH	4.000	4.000

Estimate Of Quantities By Plan Sets

4202-05-71

Line	Item	Item Description	Unit	Total	Qty
0118	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0120	642.5201	Field Office Type C	EACH	0.300	0.300
0122	643.0420	Traffic Control Barricades Type III	DAY	944.000	944.000
0124	643.0705	Traffic Control Warning Lights Type A	DAY	1,416.000	1,416.000
0126	643.0900	Traffic Control Signs	DAY	826.000	826.000
0128	643.5000	Traffic Control	EACH	0.300	0.300
0130	645.0111	Geotextile Type DF Schedule A	SY	80.000	80.000
0132	645.0120	Geotextile Type HR	SY	270.000	270.000
0136	650.4500	Construction Staking Subgrade	LF	88.000	88.000
0138	650.5000	Construction Staking Base	LF	88.000	88.000
0142	650.6500	Construction Staking Structure Layout (structure) 02. B-59-202	LS	1.000	1.000
0148	650.9910	Construction Staking Supplemental Control (project) 02. 4202-05-71	LS	1.000	1.000
0152	650.9920	Construction Staking Slope Stakes	LF	88.000	88.000
0156	690.0150	Sawing Asphalt	LF	45.000	45.000
0158	715.0502	Incentive Strength Concrete Structures	DOL	1,278.000	1,278.000
0160	SPV.0195	Special 01. Select Crushed Material for Travel Corridor	TON	53.000	53.000

3

3

EARTHWORK SUMMARY														
(1)		(2)	(3)		(4)			(5)	(6)		(6)		*	
205.0100		SALVAGED/ UNUSABLE PAVEMENT MATERIAL REMOVAL	AVAILABLE MATERIAL		UNEXPANDED FILL	EXPANDED		MASS ORDINATE	208.0100		311.0110 BREAKER RUN	624.0100 WATER		
EXCAVATION CUT	COMMON EBS					FILL	EBS		BACKFILL	-BORROW			+WASTE	
FACTOR 1.25														
CATEGORY	STATION - STATION	LOCATION	CY	CY	CY	CY	CY	CY	CY	CY	CY	CY	TON	MGAL
0010	8+50.00 - 8+89.75	LT & RT	36	3	10	26	47	59	4	-33	-33	-	7	0.2
	9+52.25 - 10+00.00	LT & RT	57	5	12	45	26	33	6	13	-	13	10	0.3
TOTALS			93	8	22	71	73	46	10	-20	-33	13	17	0.5
PAY QUANTITIES			101		-	-	-	-	-	-	20	-	17	0.5

- 1) EXCAVATION COMMON IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS.
EBS QUANTITY IS UNDISTRIBUTED
- 2) SALVAGED/UNUSABLE MATERIALS ARE INCLUDED IN EXCAVATION COMMON COLUMN
- 3) AVAILABLE MATERIAL = CUT - SALVAGED MATERIALS
- 4) EXPANDED FILL FACTOR = 1.25
- 5) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE CATEGORY.
PLUS QTY INDICATES AN EXCESS OF MATERIAL WITHIN THE CATEGORY,
MINUS QTY INDICATES A SHORTAGE OF MATERIAL WITHIN THE CATEGORY
- 6) EBS TO BE BACKFILLED WITH BREAKER RUN

* ADDITIONAL QUANTITIES LISTED ELSEWHERE

FINISHING ROADWAY		
CATEGORY	PROJECT I.D.	213.0100 EACH
0010	4202-05-71	1

MOBILIZATION		
CATEGORY	PROJECT I.D.	619.1000 EACH
0010	4202-05-71	0.3

ASPHALT ITEMS					
CATEGORY	STATION - STATION	LOCATION	450.4000	465.0105	465.0315
			HMA COLD WEATHER PAVING TON	ASPHALTIC SURFACE TON	ASPHALTIC FLUMES SY
0010	8+50.00 - 8+89.79	LT & RT	23	23	0
	9+52.25 - 10+00.00	LT & RT	30	30	20
TOTALS			53	53	20

BASE AGGREGATE SUMMARY					
CATEGORY	STATION - STATION	LOCATION	305.0110	305.0120	624.0100
			BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER MGAL*
0010	8+50.00 - 8+89.79	LT & RT	5	67	0.5
	9+52.25 - 10+00.00	LT & RT	3	78	0.5
TOTALS			8	146	1.0

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

FINISHING ITEMS						
CATEGORY	STATION - STATION	LOCATION	625.0100	628.2002	630.0120	630.0200
			TOPSOIL SY	EROSION MAT CLASS I TYPE A SY	SEEDING MIXTURE NO. 20 CWT	SEEDING TEMPORARY LB
0010	8+50.00 - 8+89.79	LT & RT	95	95	3	3
	9+52.25 - 10+00.00	LT & RT	71	71	3	3
UNDISTRIBUTED			---	---	2	2
TOTALS			166	166	8	8

3

TURBIDITY BARRIERS			
CATEGORY	STATION	LOCATION	628.6005 SY
0010	9+03	LT & RT	33
	9+20	LT & RT	47
	938	LT & RT	36
TOTAL			116

MAINTENANCE AND REPAIR OF HAUL ROADS		
618.0100		
CATEGORY	PROJECT	EACH
0030	4202-05-71	1

SILT FENCE				
			628.1504	628.1520
			SILT FENCE	SILT FENCE
CATEGORY	STATION - STATION	LOCATION	LF	MAINTENANCE LF
0010	8+39 - 8+91	LT	64	64
	8+40 - 8+97	RT	78	78
	9+38 - 10+07	LT	85	85
	9+77 - 10+08	RT	47	47
	UNDISTRIBUTED	---	69	69
TOTALS			343	343

MOBILIZATIONS EROSION CONTROL	
CATEGORY	628.1905 EACH
0010	5

MOBILIZATIONS EMERGENCY EROSION CONTROL	
CATEGORY	628.1910 EACH
0010	2

REMOVING SIGNS SUMMARY				
			638.2602	638.3000
			REMOVING	REMOVING
CATEGORY	LOCATION	SIGN MESSAGE	SIGNS TYPE II EACH	SIGN SMALL SUPPORTS EACH
0010	BRIDGE CORNERS	CLEARANCE STRIPE	4	4
TOTALS			4	4

PERMANENT SIGNING QUANTITIES									
CATEGORY	STATION	LOCATION	SIGN CODE	SIGN MESSAGE	SIGN SIZE (W x H) IN X IN	637.2230 SIGNS TYPE II REFLECTIVE F SF	634.0612 POSTS WOOD 4X6-INCH X12-FT EACH	638.2102 MOVING SIGNS TYPE II EACH	REMARKS
0010	8+90	LT	W5-52L	CHEVRON	12X36	3.00	1	---	INSTALL AT END OF BRIDGE
	8+90	RT	W5-52R	CHEVRON	12X36	3.00	1	---	INSTALL AT END OF BRIDGE
	9+52	LT	W5-52R	CHEVRON	12X36	3.00	1	---	INSTALL AT END OF BRIDGE
	9+52	RT	W5-52L	CHEVRON	12X36	3.00	1	---	INSTALL AT END OF BRIDGE
	9+65	RT	---	NO PARKING ANY TIME FIRE DEPT. DRY HYDRANT	---	---	---	1	REMOVE AND REINSTALL SIGN IN SAME LOCATION
TOTALS						12.00	4	1	

3

FIELD OFFICE TYPE C		
CATEGORY	PROJECT I.D.	642.5201 EACH
0010	4202-05-71	0.3

TRAFFIC CONTROL		
CATEGORY		643.5000 EACH
0010	4202-05-71	0.3

TRAFFIC CONTROL								
CATEGORY	LOCATION	DURATION CALENDAR DAYS	643.0420 BARRICADES TYPE III		643.0900 SIGNS		643.0705 WARINING LIGHTS TYPE A	
			EACH	DAYS	EACH	DAYS	EACH	DAYS
0010	ROAD CLOSURE	59	16	944	14	826	24	1,416
TOTALS				944		826		1,416

3

CONSTRUCTION STAKING SUMMARY						
CATEGORY	STATION - STATION	LOCATION	650.4500	650.5000	650.9920	SLOPE STAKES LF
			SUBGRADE LF	BASE LF		
0010	8+50 - 8+89.75	LT/RT	40	40		40
	9+52.25 - 10+00	LT/RT	48	48		48
TOTALS			88	88		88

CONSTRUCTION STAKING STRUCTURE LAYOUT		
CATEGORY	STRUCTURE	650.6500 LS
0020	B-59-202	1

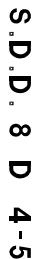
CONSTRUCTION STAKING SUPPLEMENTAL CONTROL		
CATEGORY	PROJECT	650.9910 LS
0010	4202-05-71	1

SAWING ASPHALT			
CATEGORY	STATION	LOCATION	690.0150 LF
0010	8+50	LT/RT	21
	10+00	LT/RT	24
TOTAL			45

Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

6



PLAN VIEW
FLUME AT CURB END



6

WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ### ③ CONCRETE SURFACE DRAIN



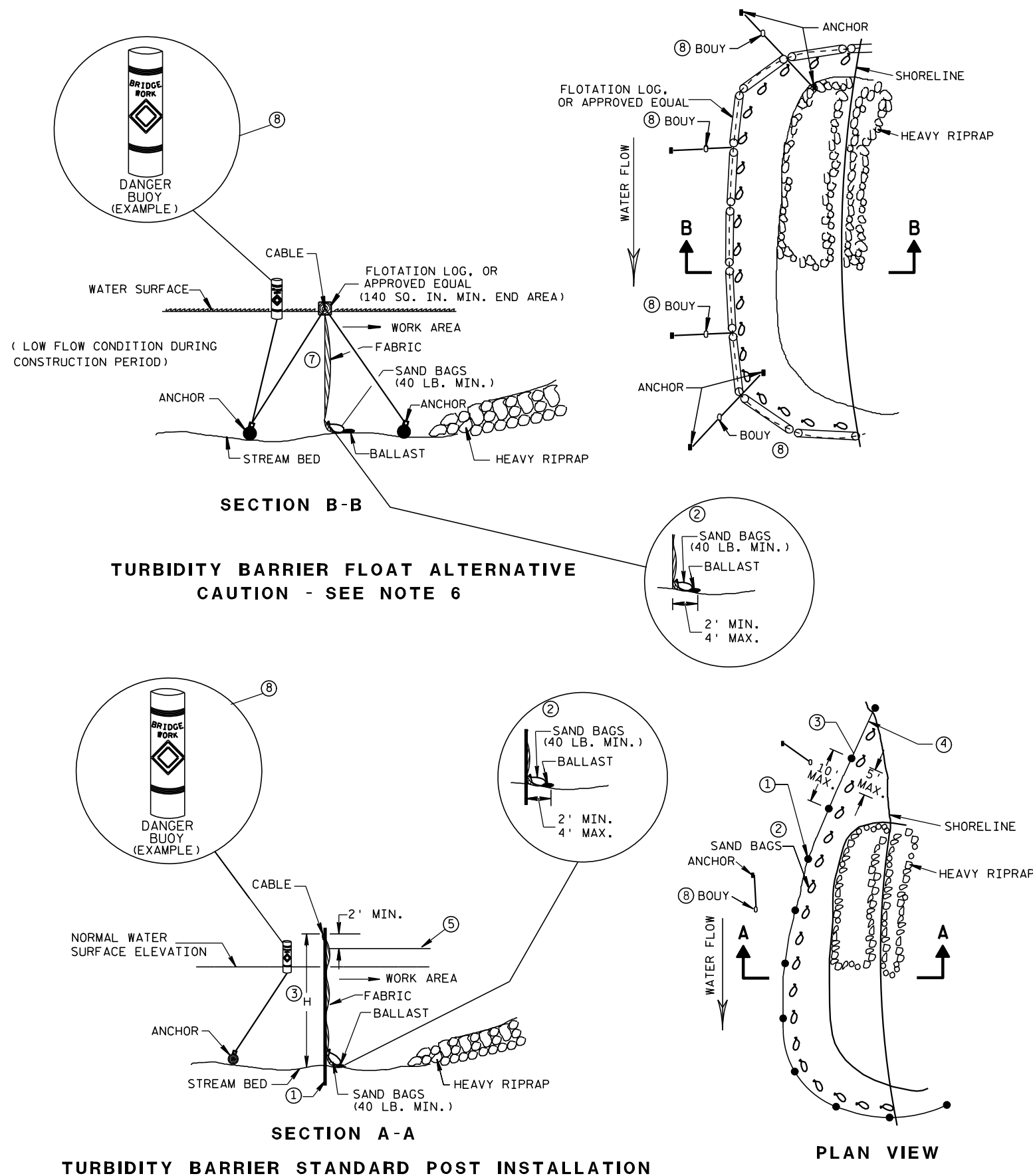
APPROVED
9-4-08 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div style="text-align: center;">SILT FENCE</div>	
<div style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED</div> <div><u>4-29-05</u></div> <div><u>DATE</u></div>	<div><u>/S/ Beth Canestra</u></div> <div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>

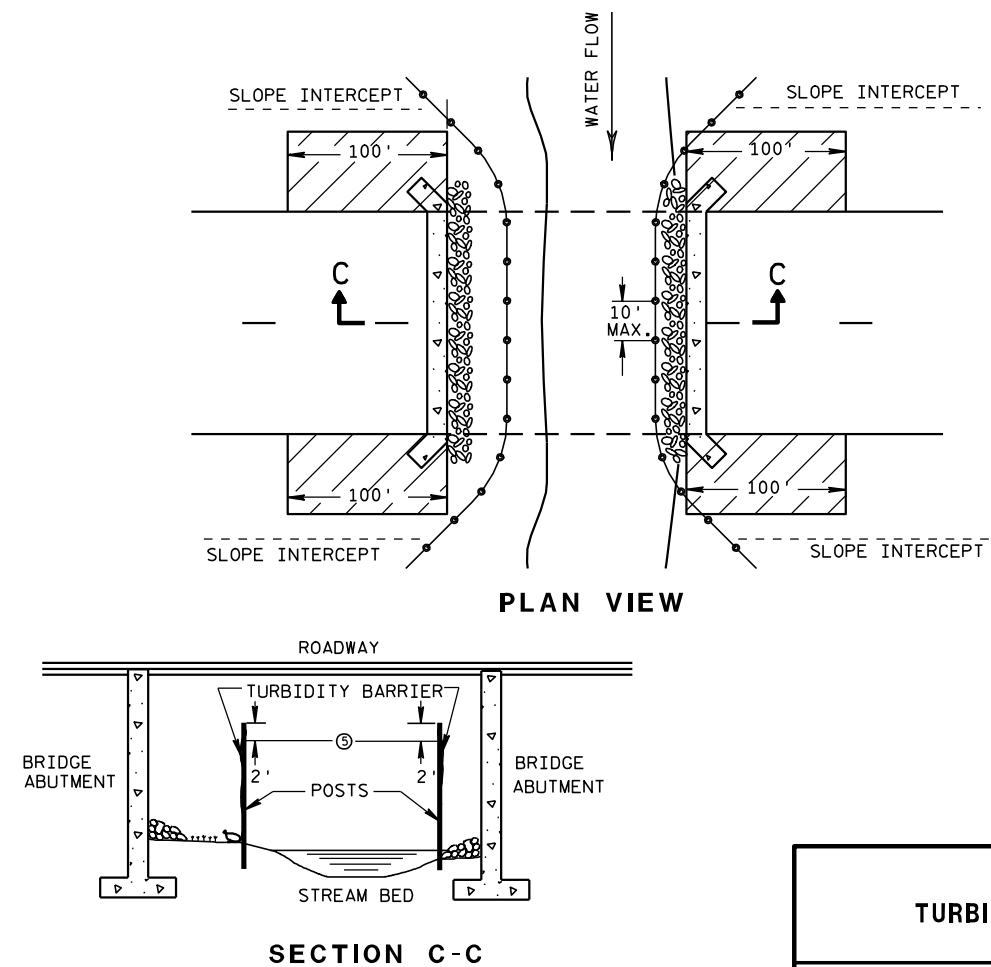


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

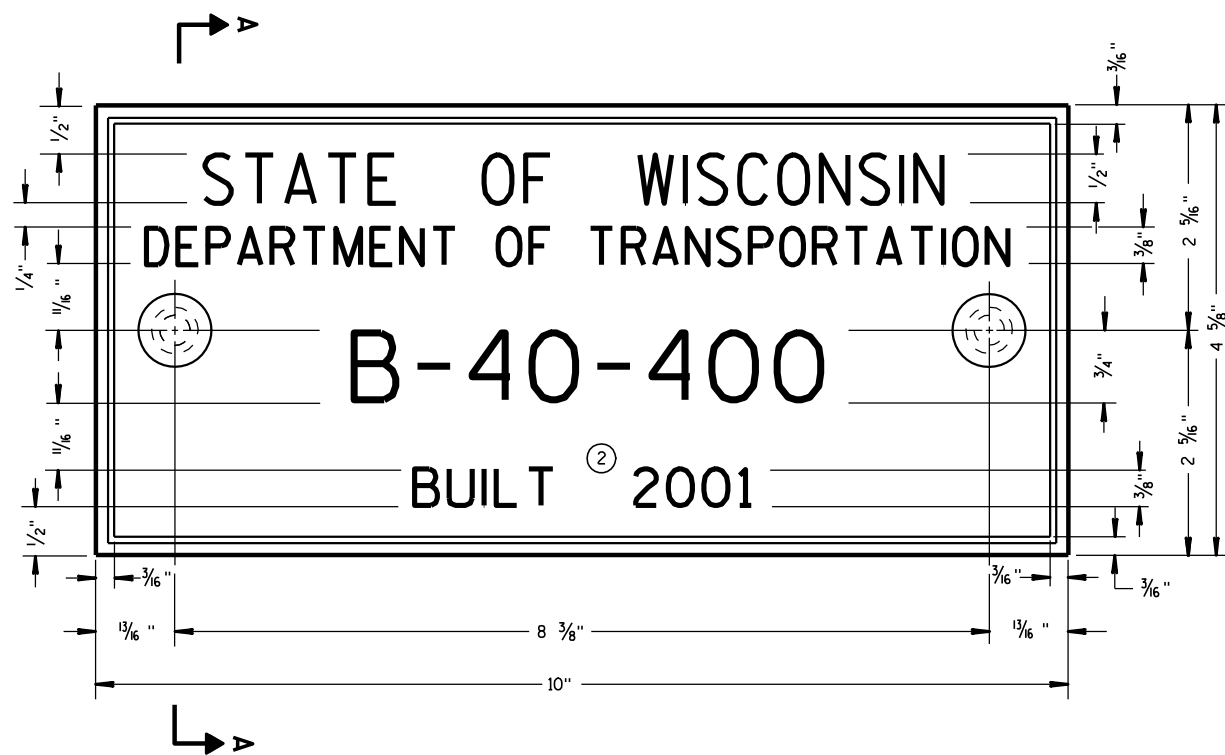
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

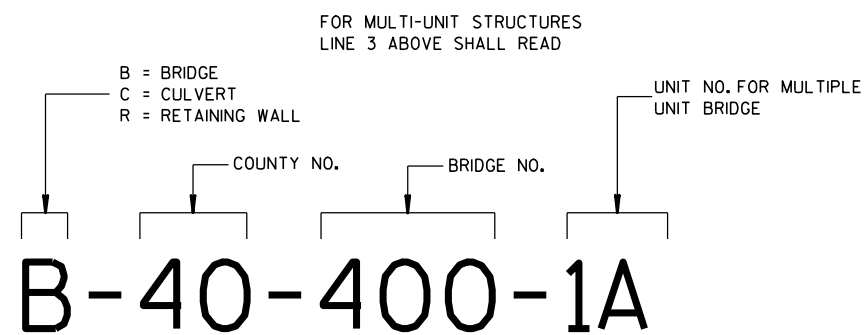
6/04/02
DATE

FWHA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



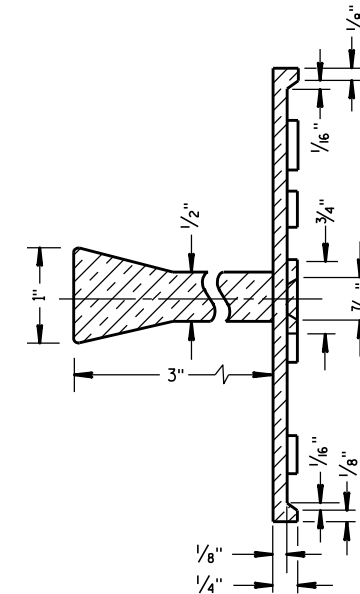
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

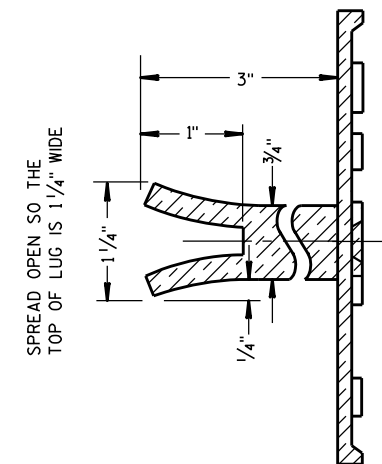
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

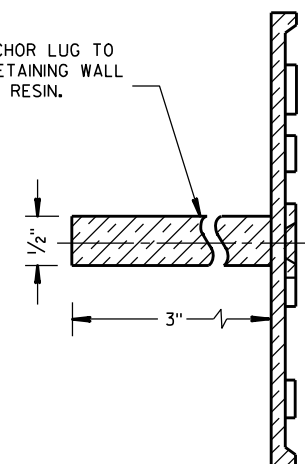


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

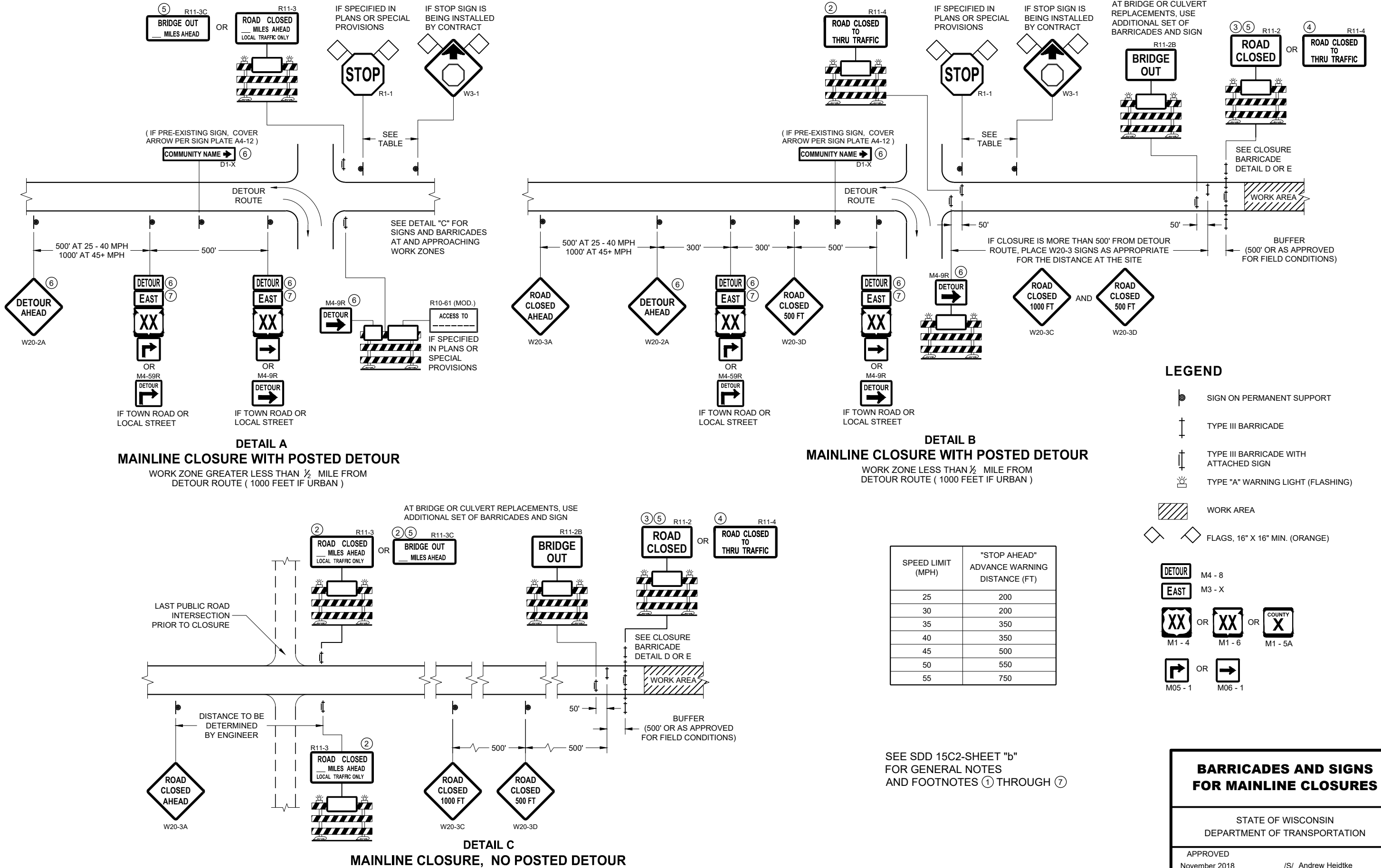
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

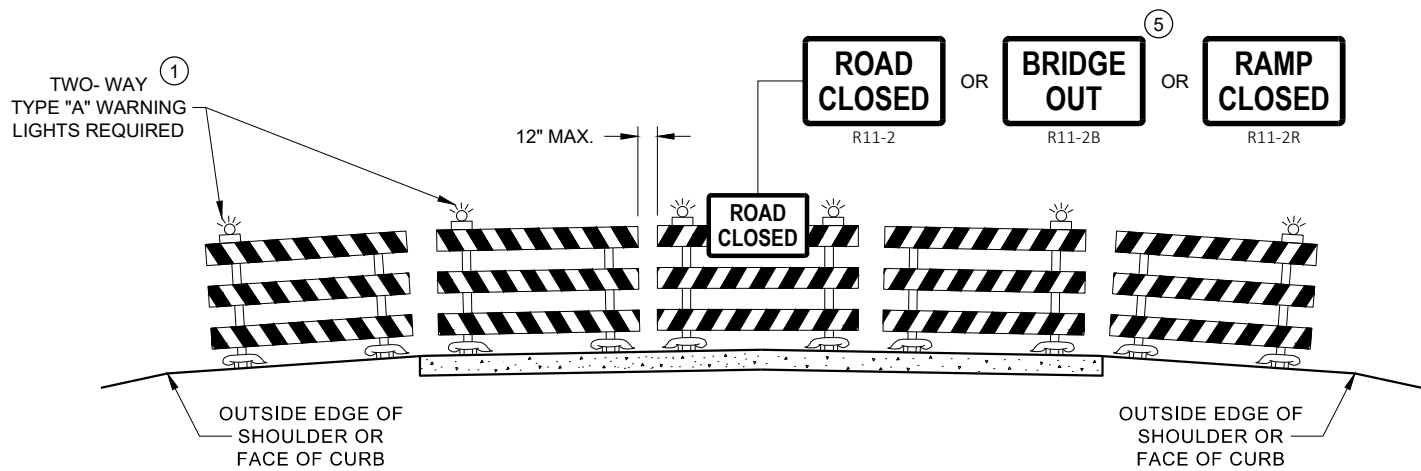


**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

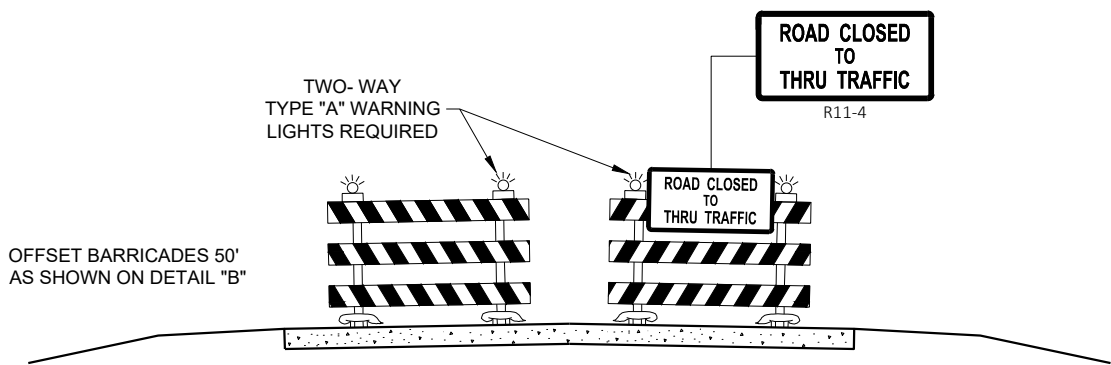
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

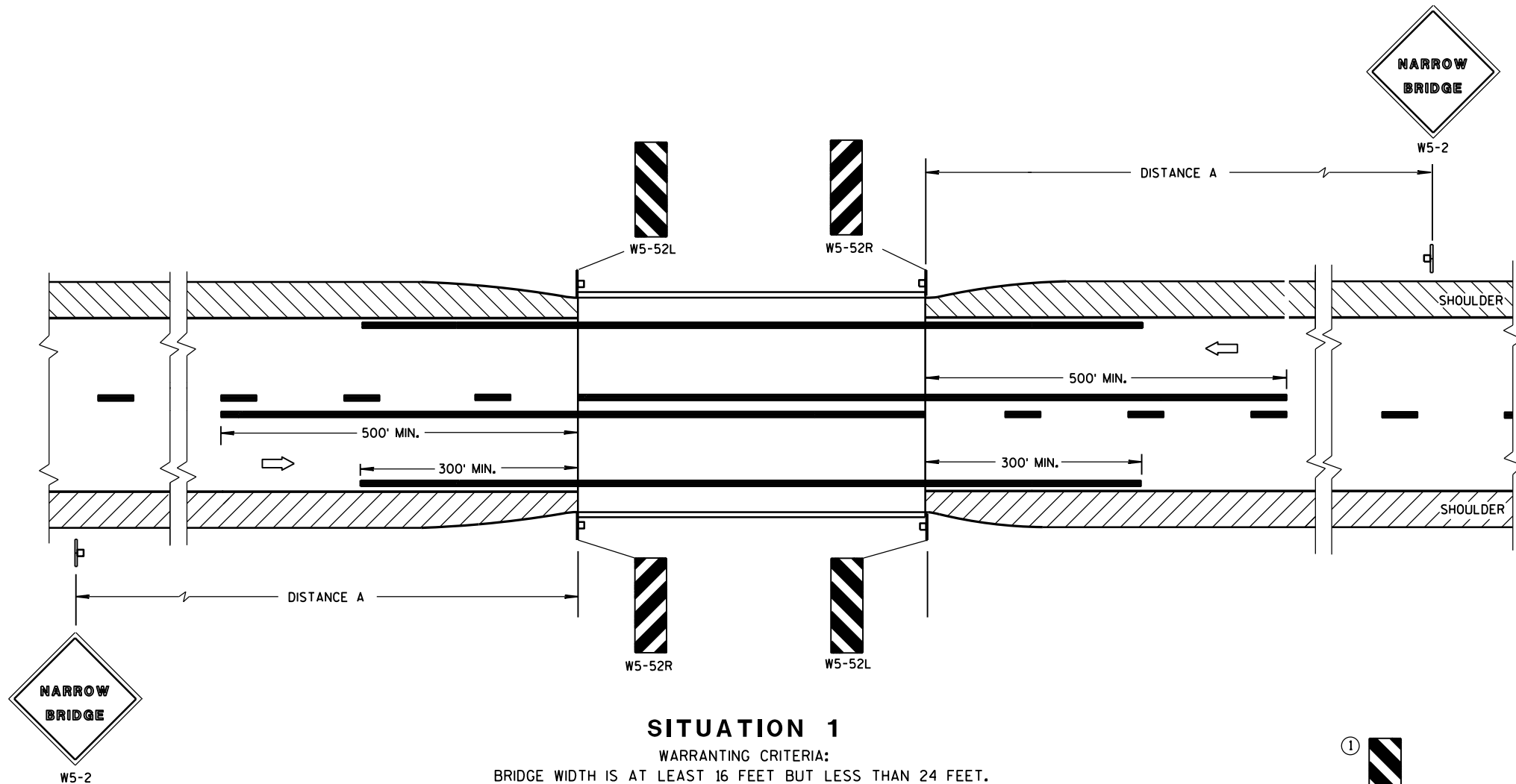
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 15" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

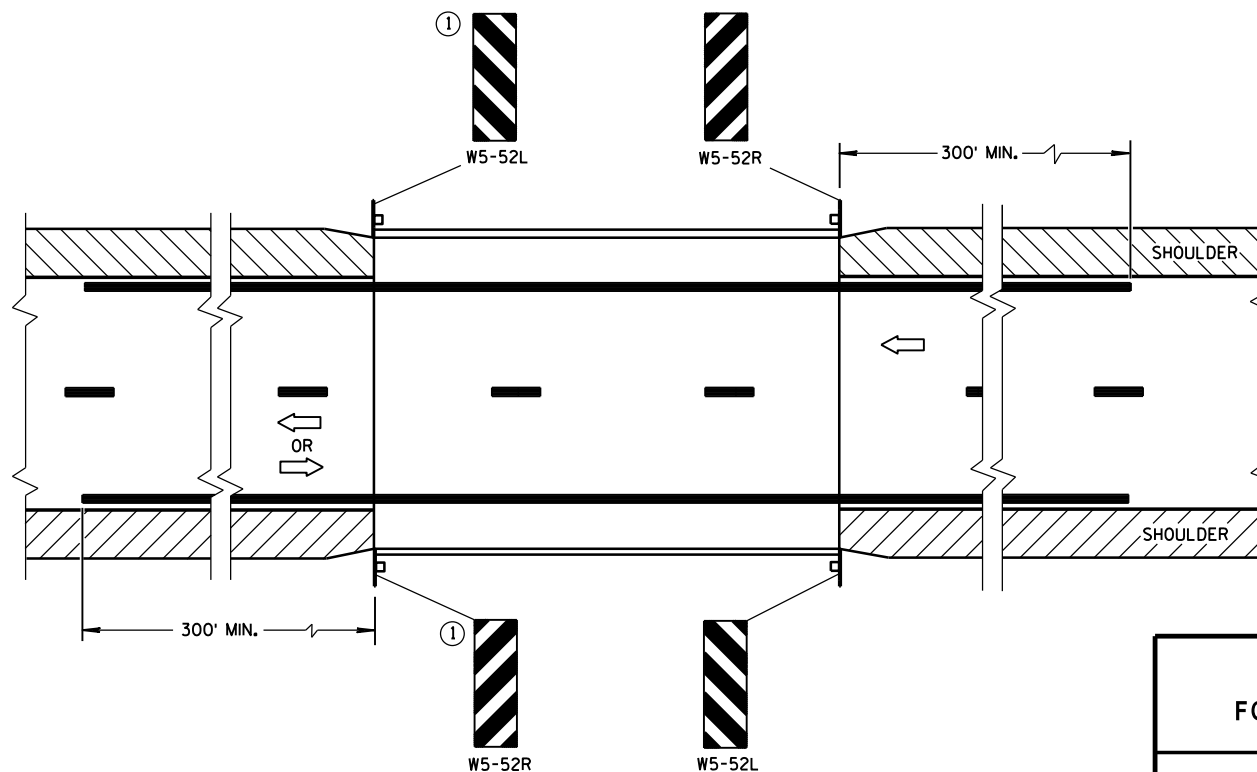
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



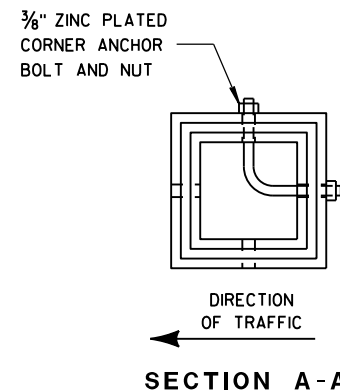
DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

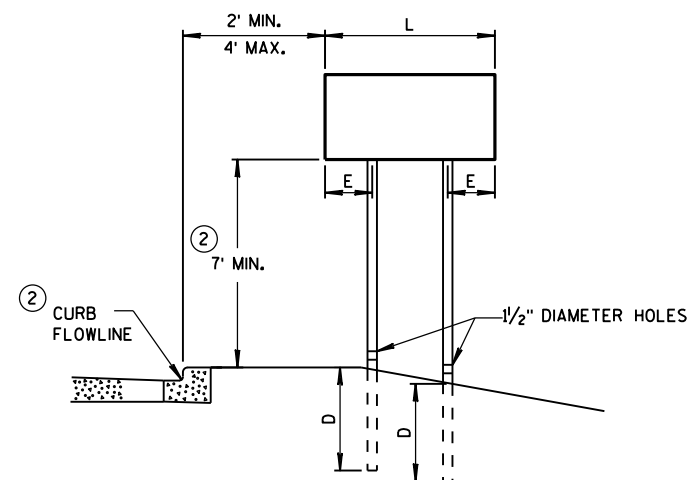
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



SECTION A-A

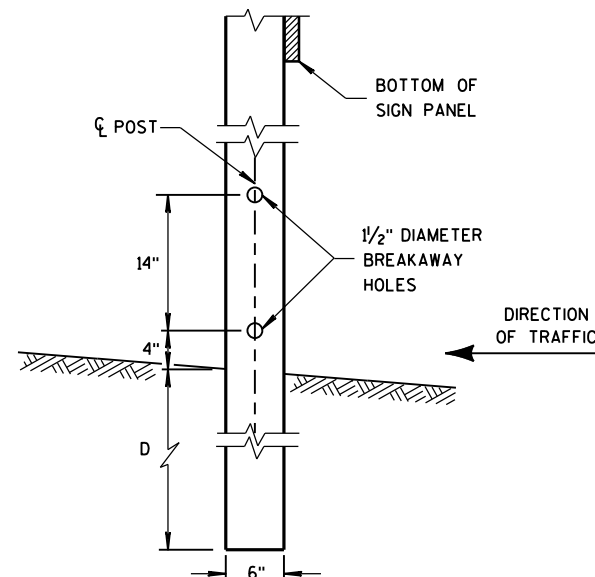


URBAN AREA

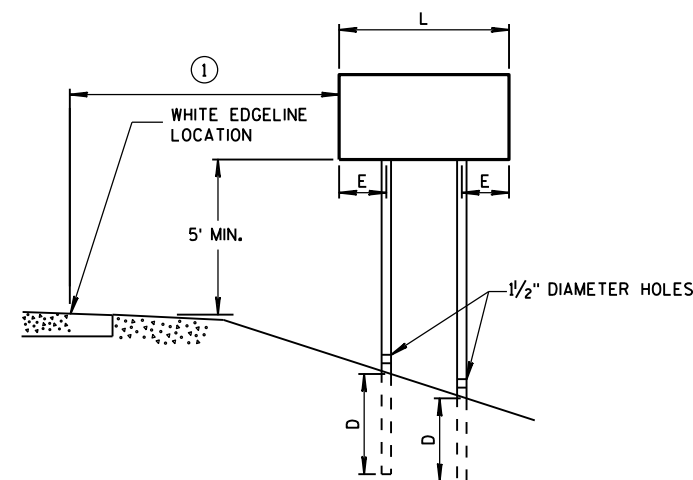
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

4 " X 6 " WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

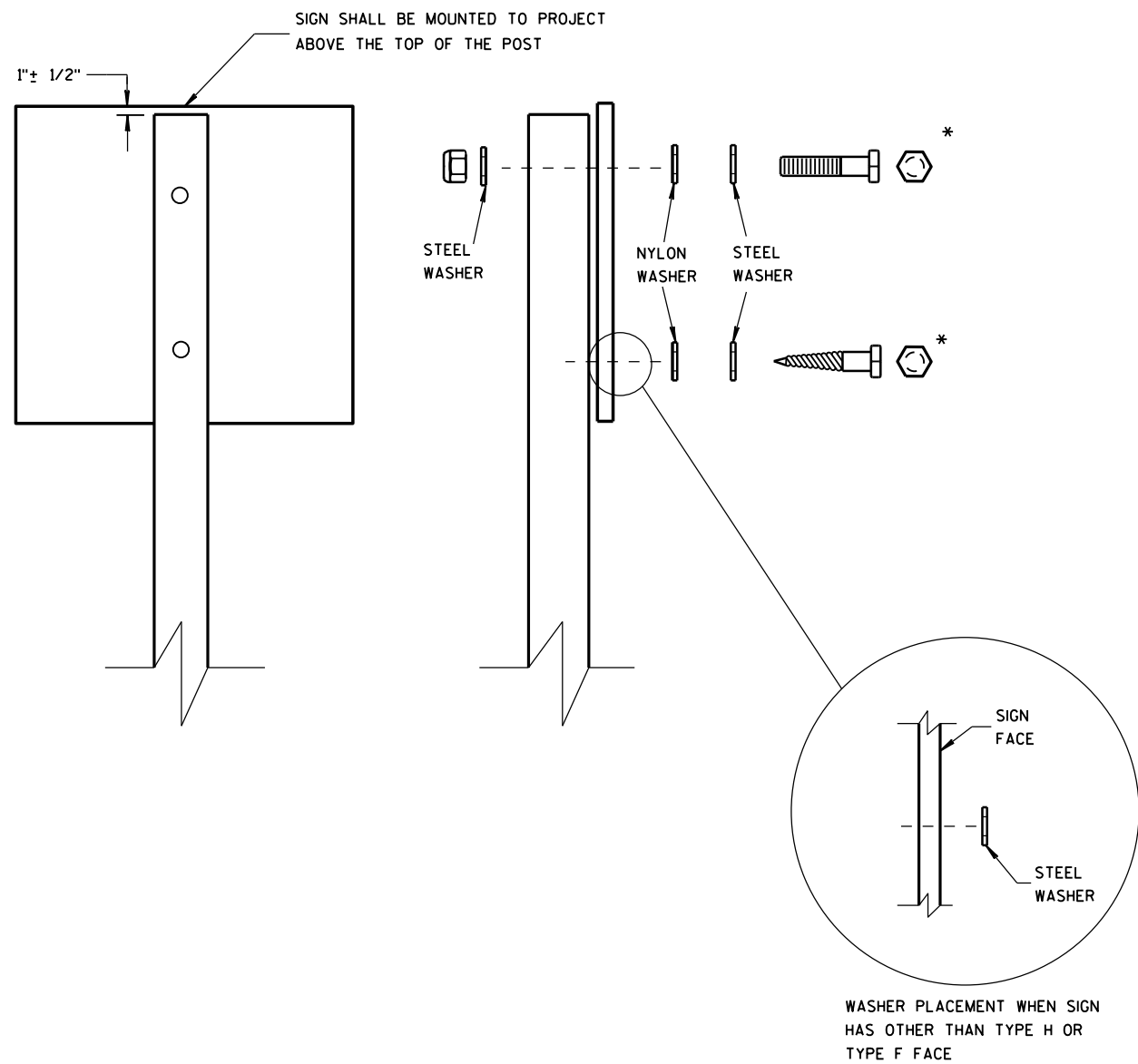
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
 - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

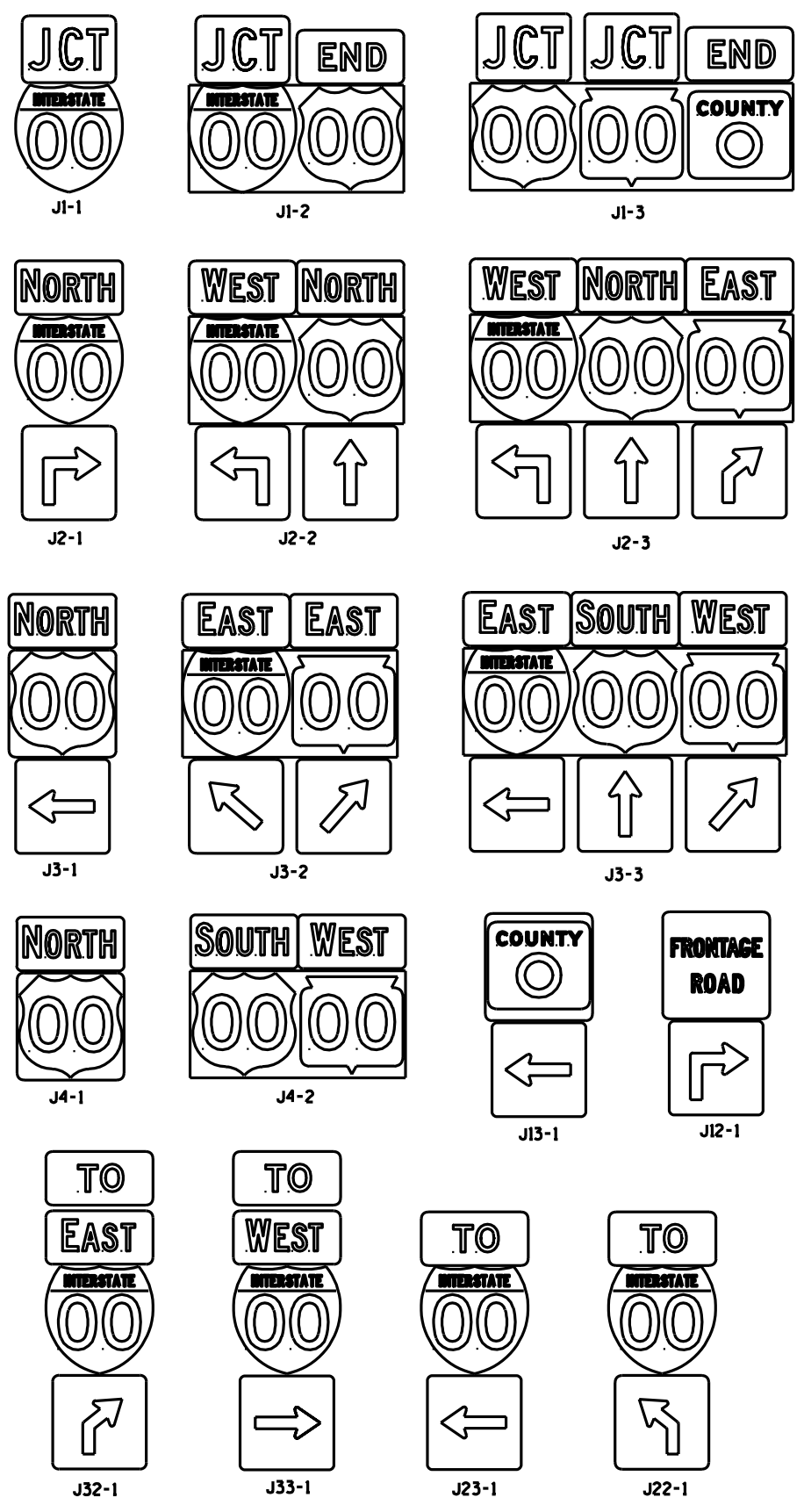
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
 - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

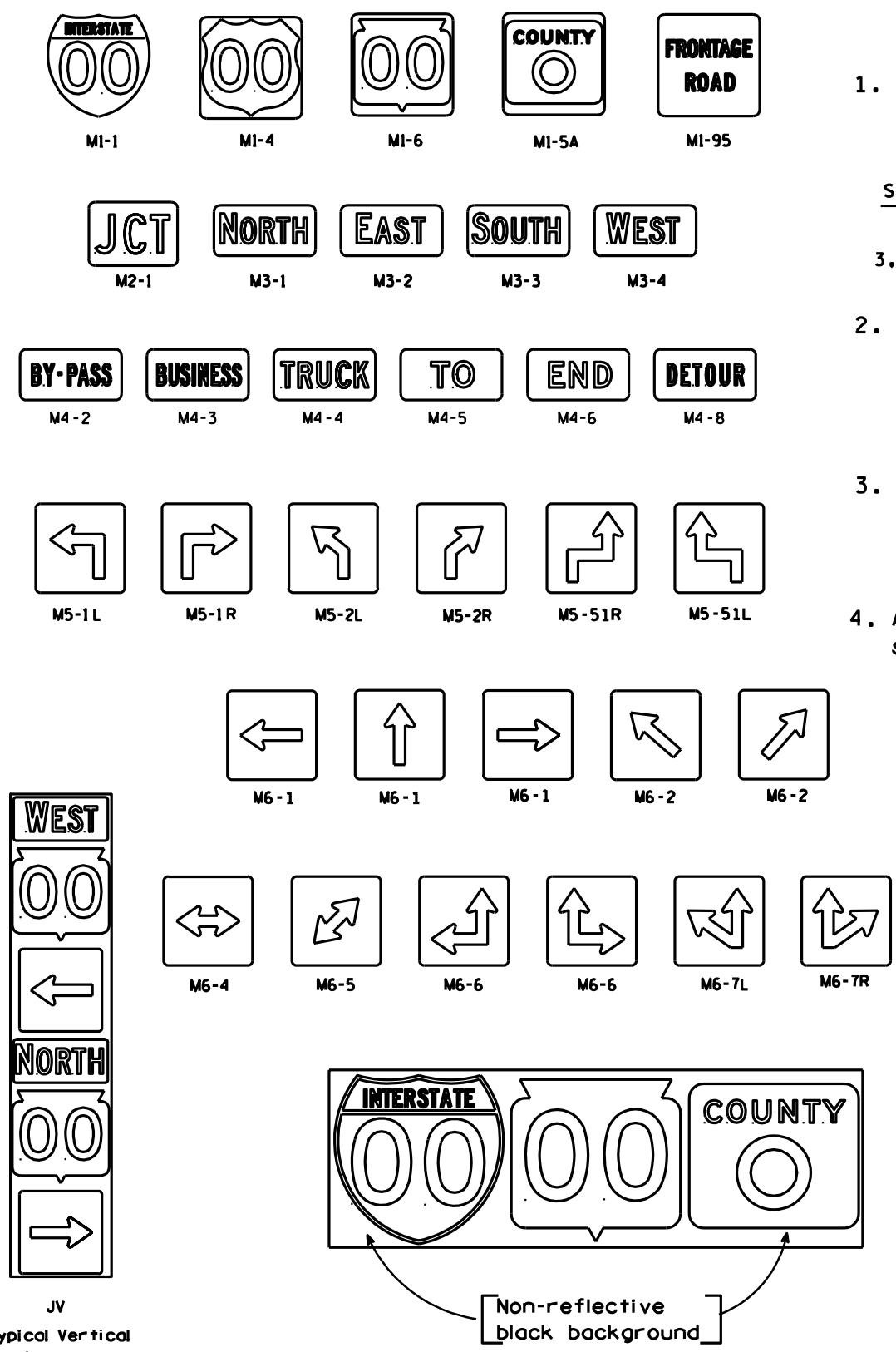
* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

TYPICAL ASSEMBLIES



INDIVIDUAL COMPONENTS OF ASSEMBLIES



GENERAL NOTES

1. All components within any individual assembly shall be the same "size". The following table illustrates that situation:
2. For any assembly containing two or more route markers, the route markers SHALL be placed on a single high density overlay PLYWOOD panel. All other materials within the assembly can be either plywood or aluminum.
3. Certain marker heads require the component pieces to be the same color. As an example, all the components used with an MI-1 marker shall be blue.
4. All vertical J assemblies are given a sign code of JV.

SIZE	M1'S	M2	M3'S & M4'S	M5'S & M6'S
2	24 X 24	21 X 15	24 X 12	21 X 21
3,4-5	36 X 36	30 X 21	30 X 15	30 X 30

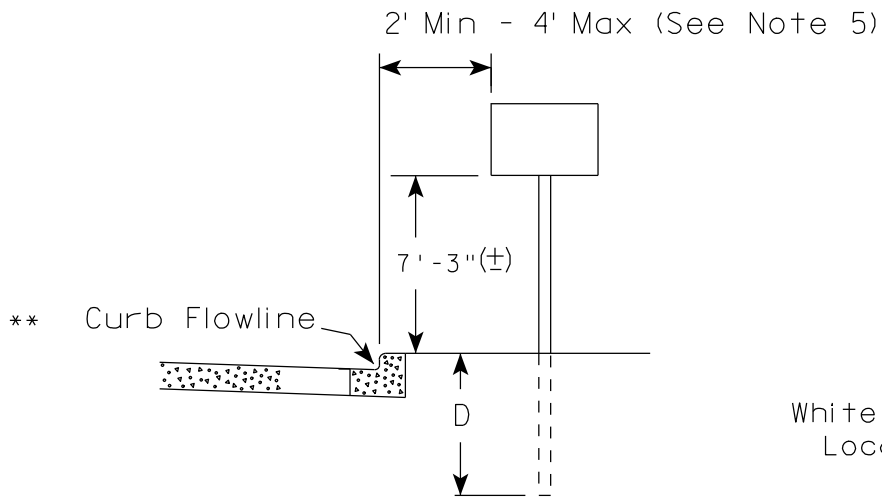
ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

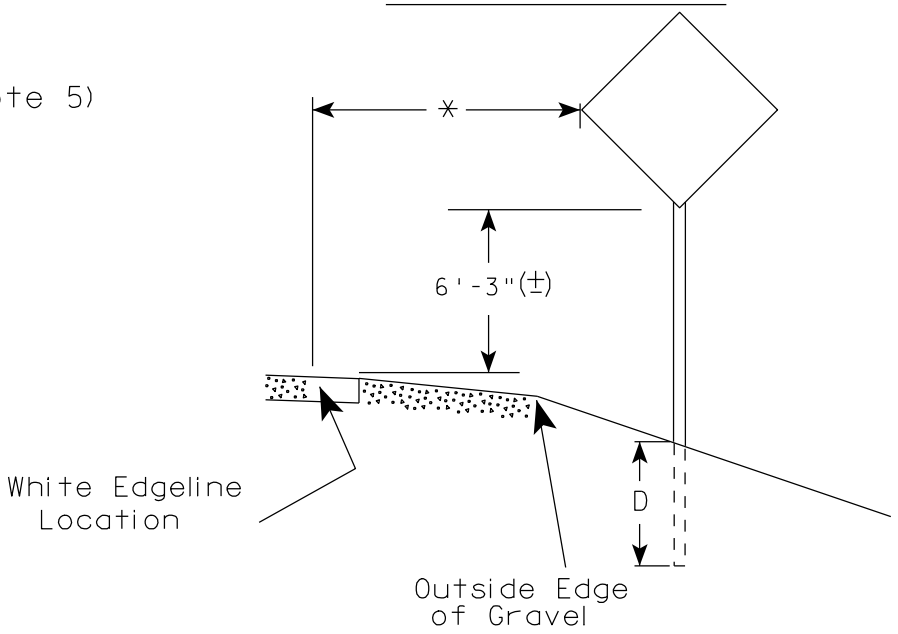
APPROVED *Chester J. Spang*
for State Traffic Engineer

DATE 3/06/00 A2-1.6

URBAN AREA



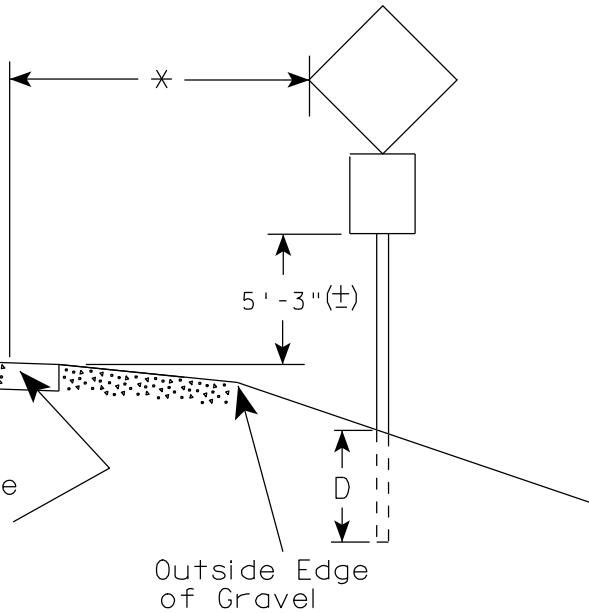
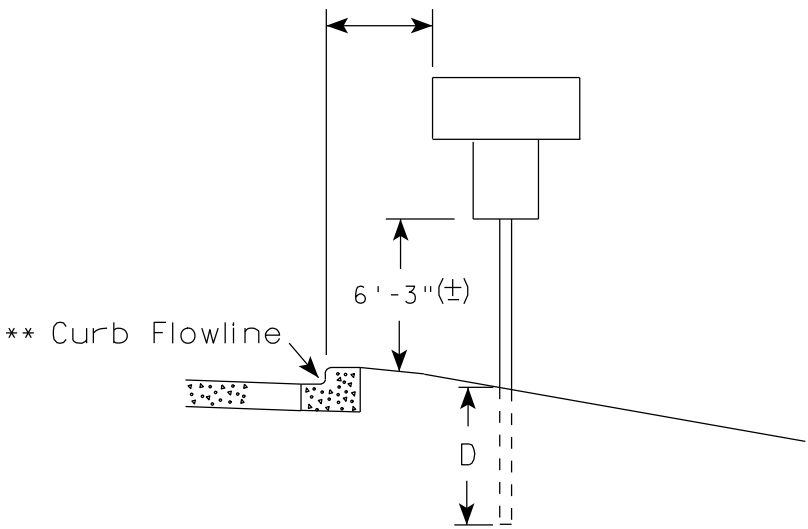
RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 5)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

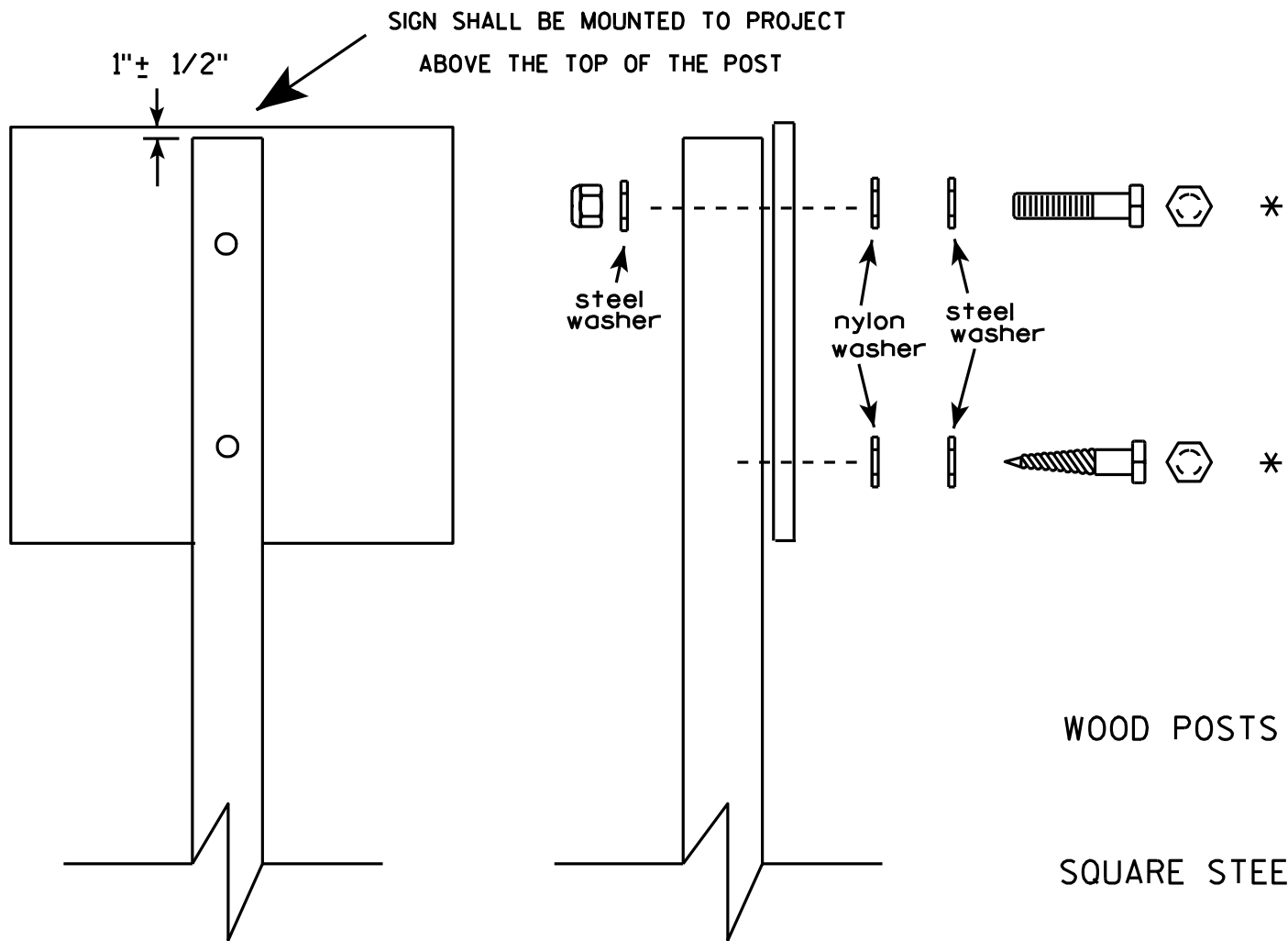
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-3.16

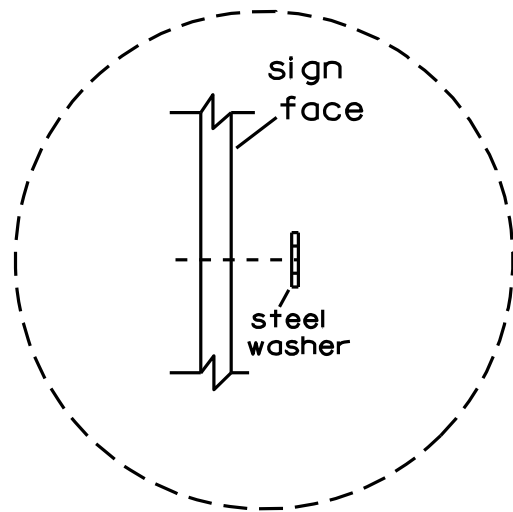


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

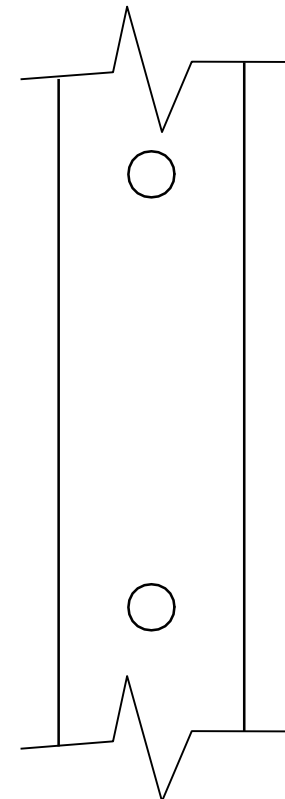
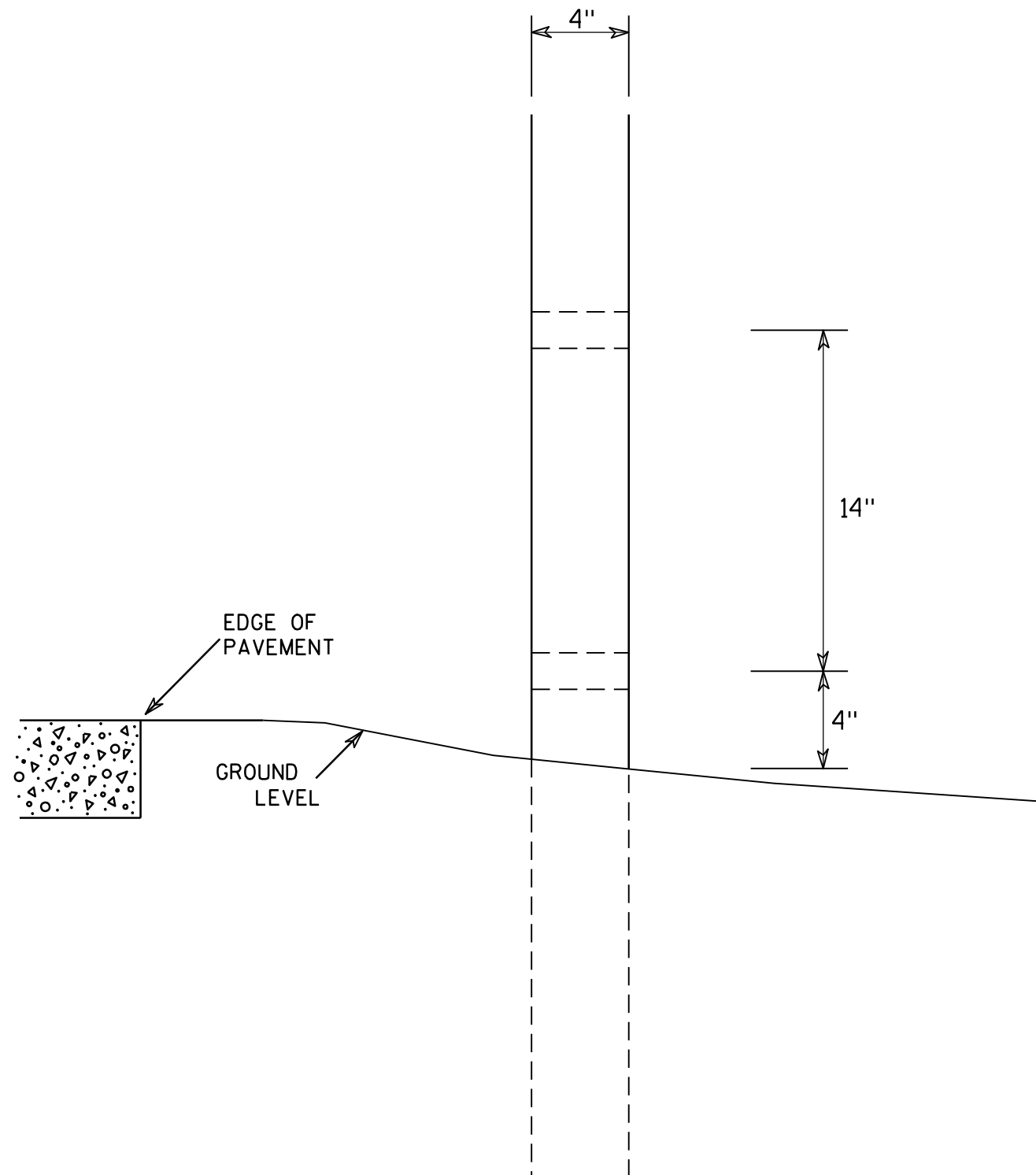
- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

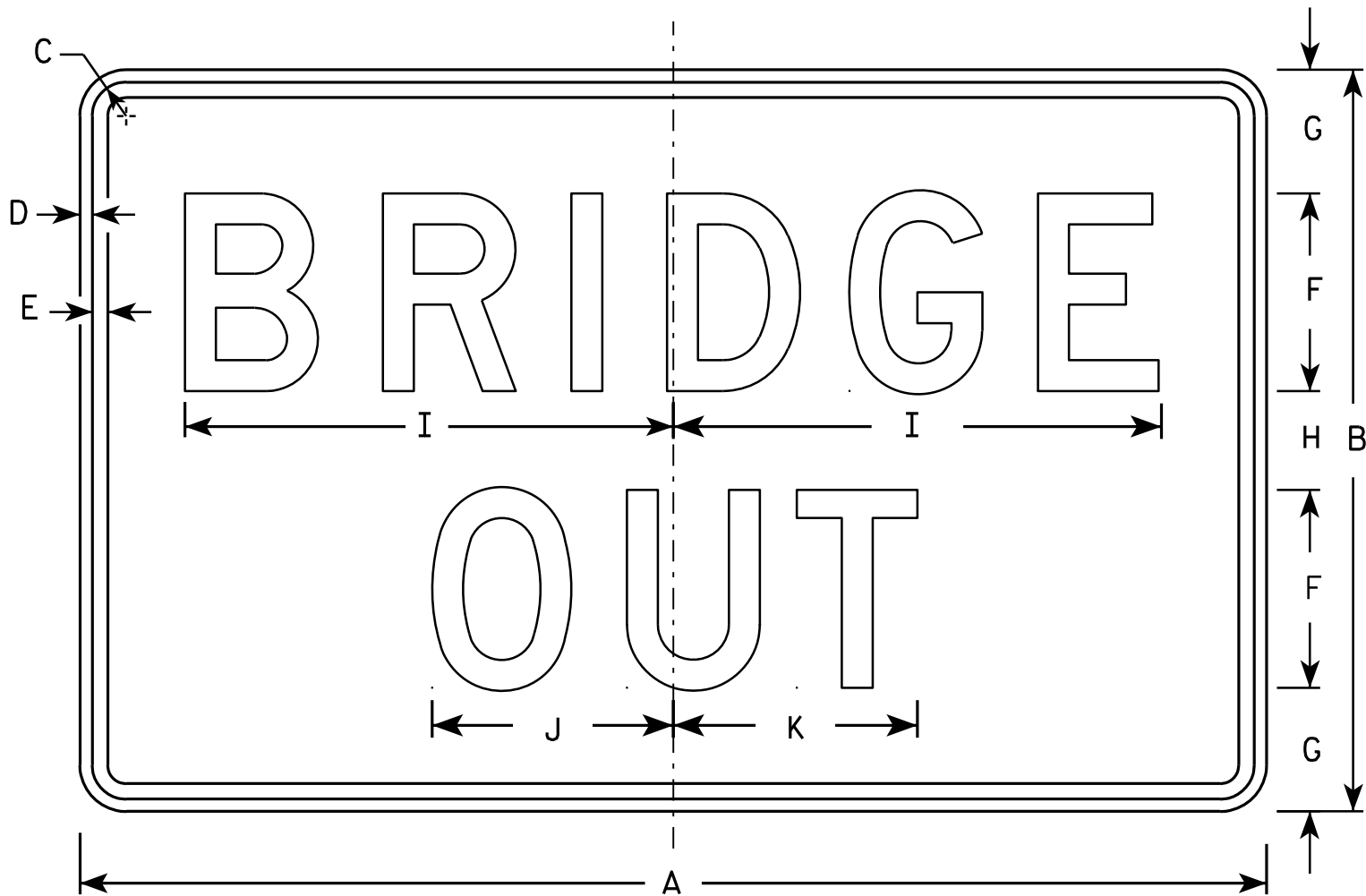
COUNTY:

SHEET NO:

E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

PROJECT NO:

STANDARD SIGN
R11-2B

WISCONSIN DEPT OF TRANSPORTATION

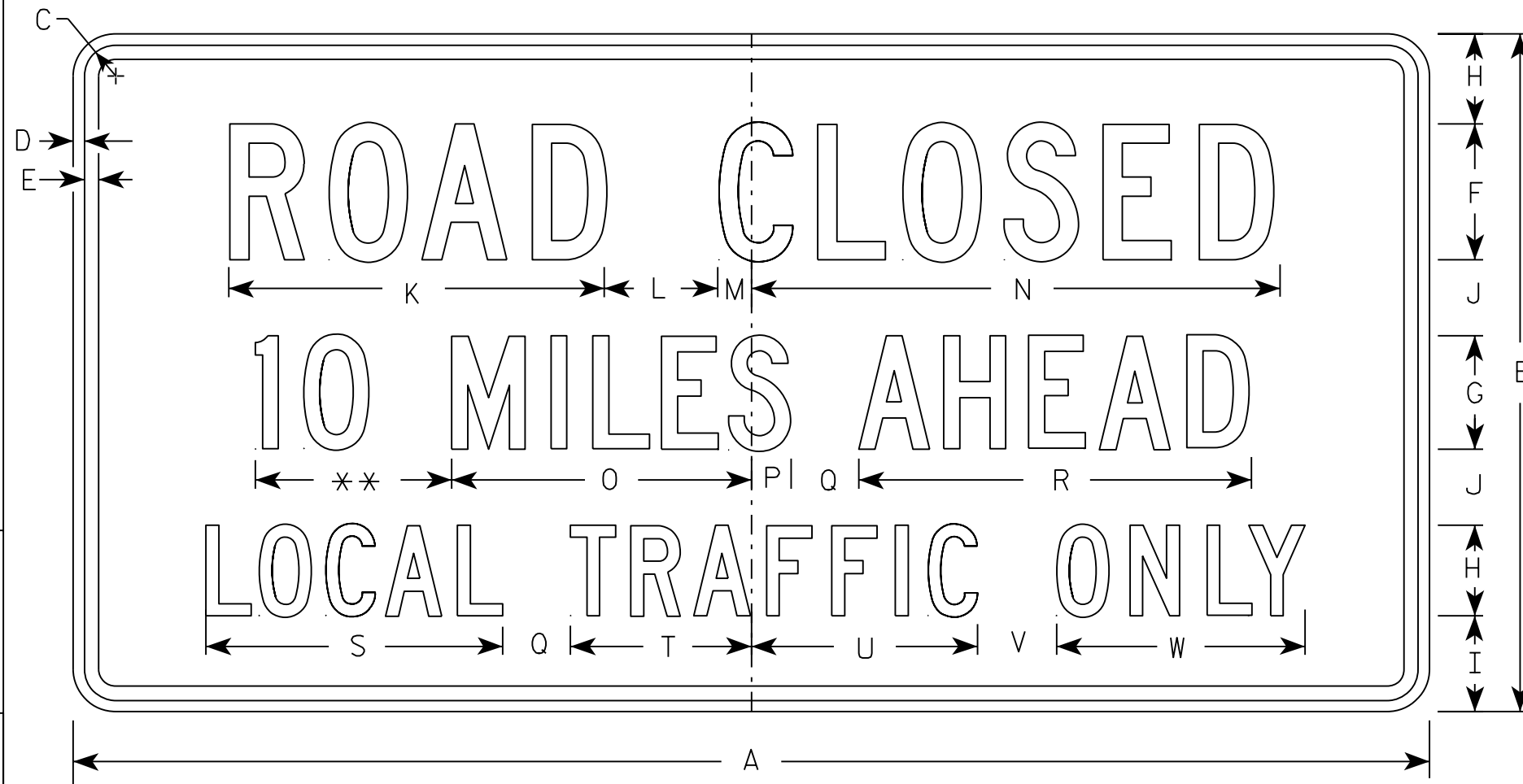
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-2B.2

SHEET NO:

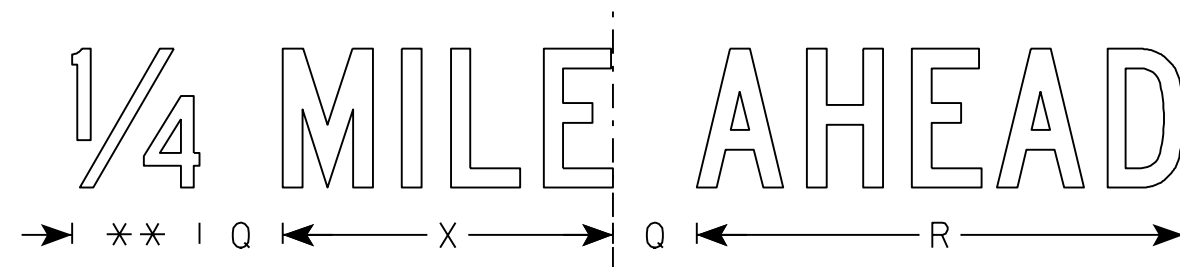
NOTES

1. Sign is Type II - Type H Reflective
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3

** See Note 5



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 3⁄8	1⁄2	5⁄8	4	3	2 1⁄2	2	2	11 1⁄8	3	1 1⁄8	15 1⁄4	8	1 1⁄2	2	10 3⁄4	8 3⁄8	4 3⁄4	6 1⁄2	2	6 3⁄4	7 1⁄8			4.5
2S	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	16 5⁄8	5	1 1⁄2	23	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
2M	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	16 5⁄8	5	1 1⁄2	23	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
3																											
4																											
5																											

STANDARD SIGN
R11-3

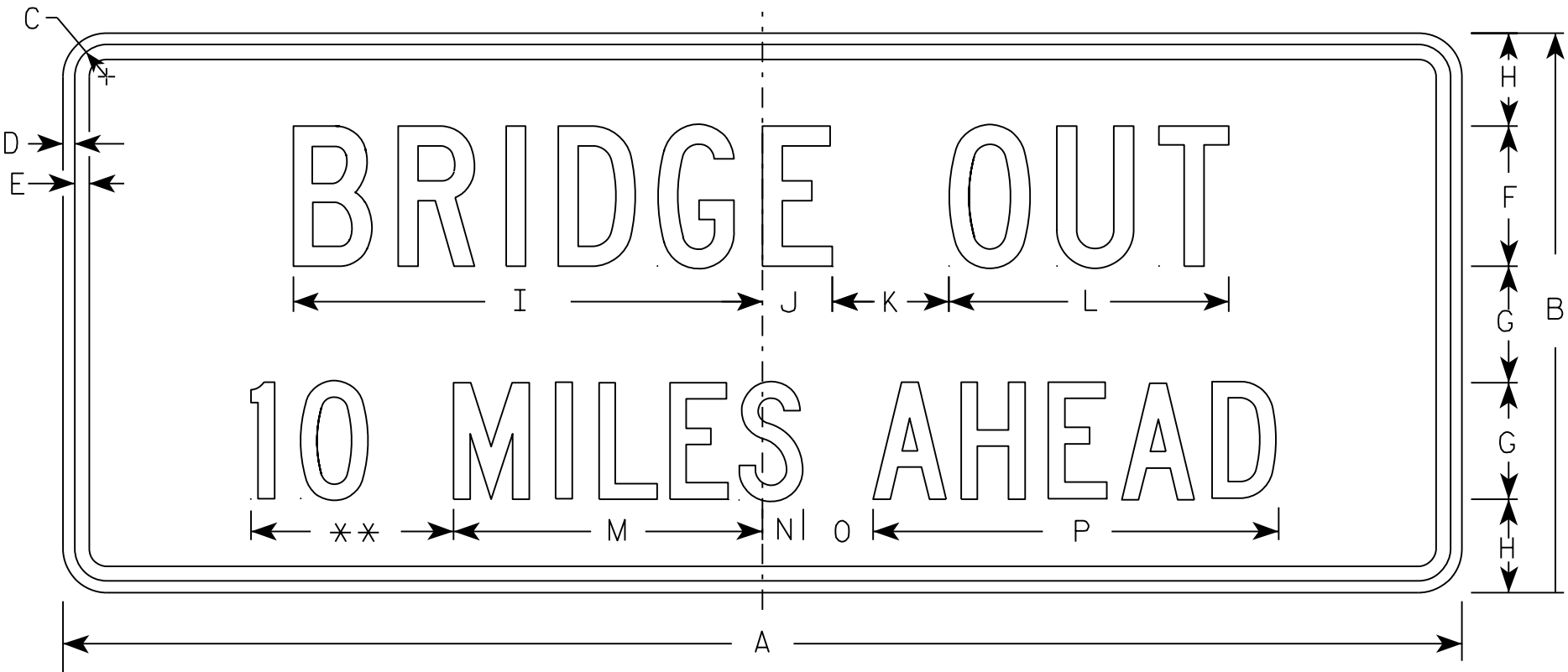
WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/15/17 PLATE NO. R11-3.8

NOTES

1. Sign is Type II - Type H Reflective
2. Color:

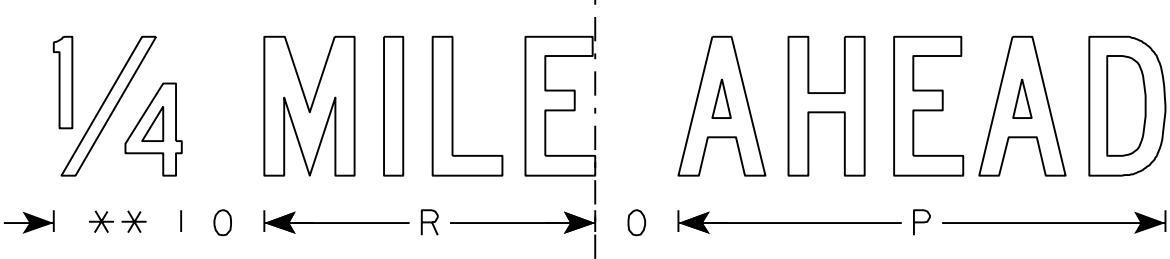
Background - White

Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5

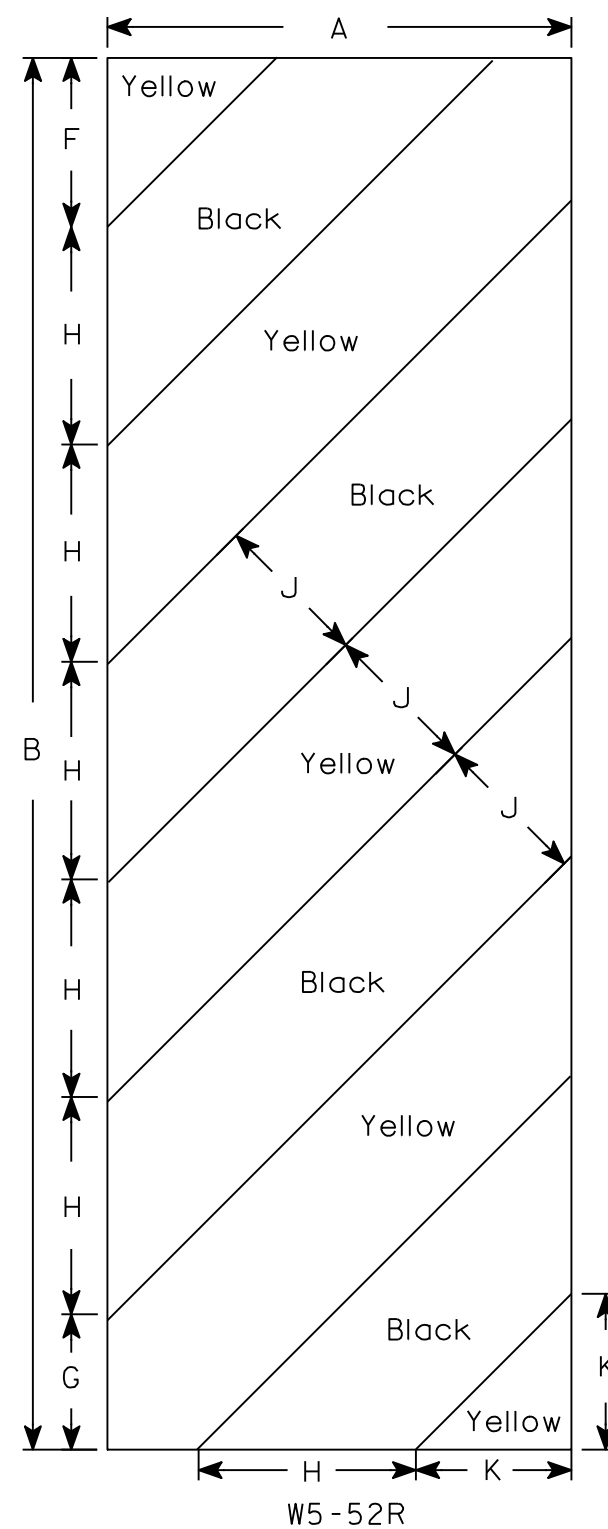
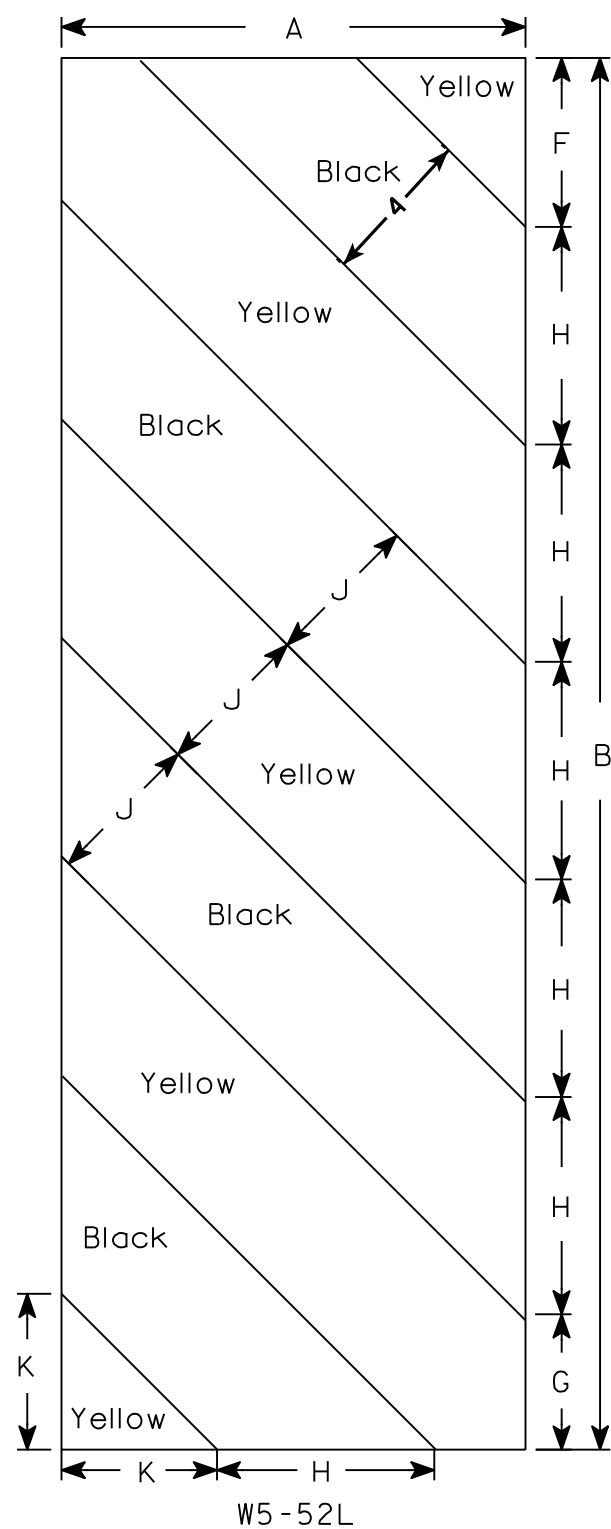


SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 3⁄8	1⁄2	5⁄8	4	3	2 1⁄2	13 1⁄4	2 1⁄4	3	8	8	1 1⁄2	2	10 3⁄4		7 1⁄8									3.75
2S	60	24	1 3⁄8	1⁄2	5⁄8	6	5	4	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8		11 7⁄8									10.0
2M	60	24	1 3⁄8	1⁄2	5⁄8	6	5	4	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8		11 7⁄8									10.0
3																											
4																											
5																											

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

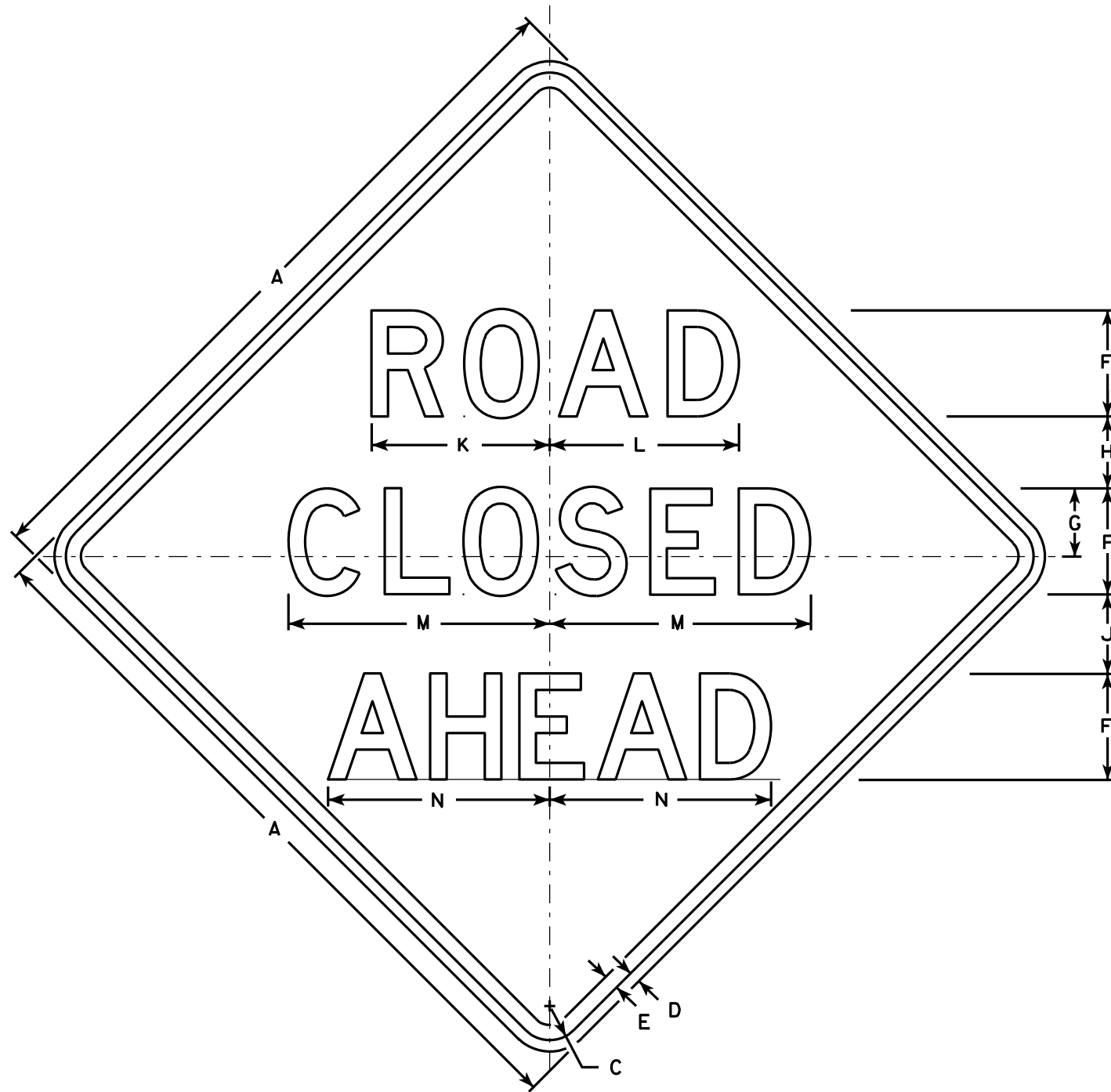
[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 3/22/11 PLATE NO. W5-52.8

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
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W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

HYDRAULIC DATA

100 YEAR FREQUENCY	
Q ₁₀₀	1,950 C.F.S.
VEL.	5.18 F.P.S.
HW ₁₀₀	EL. 817.46
WATERWAY AREA (BRIDGE)	384.23 SQ. FT.
DRAINAGE AREA	40.9 SQ. MI.
ROADWAY OVERTOPPING FREQUENCY	N/A
SCOUR CODE	5
2 YEAR FREQUENCY	
Q ₂	595 C.F.S.
VEL.	2.77 F.P.S.
HW ₂	EL. 813.76

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES, NOTES AND DETAILS
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. PIER DETAILS
9. SUPERSTRUCTURE PLAN, SECTION, AND DETAILS
10. SUPERSTRUCTURE CROSS SECTION AND DETAILS
11. SINGLE SLOPE PARAPET 42SS

DESIGN DATA

STRUCTURE DESIGNED FOR A FUTURE WEARING SURFACE OF 20 PSF

LIVE LOAD:

DESIGN LOADING	HL-93
INVENTORY RATING FACTOR	RF = 1.29
OPERATING RATING FACTOR	RF = 1.68
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV)	250 KIPS

MATERIAL PROPERTIES:

CONCRETE SUPERSTRUCTURE	f'c = 4,000 psi
CONCRETE SUBSTRUCTURE	f'c = 3,500 psi
HIGH STRENGTH BAR	
STEEL REINFORCEMENT	fy = 60,000 psi

TRAFFIC DATA

A.D.T. (2019): 145
A.D.T. (2039): 159
DESIGN SPEED: 35 MPH

FOUNDATION DATA

ABUTMENTS AND PIER TO BE SUPPORTED ON HP 10x42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

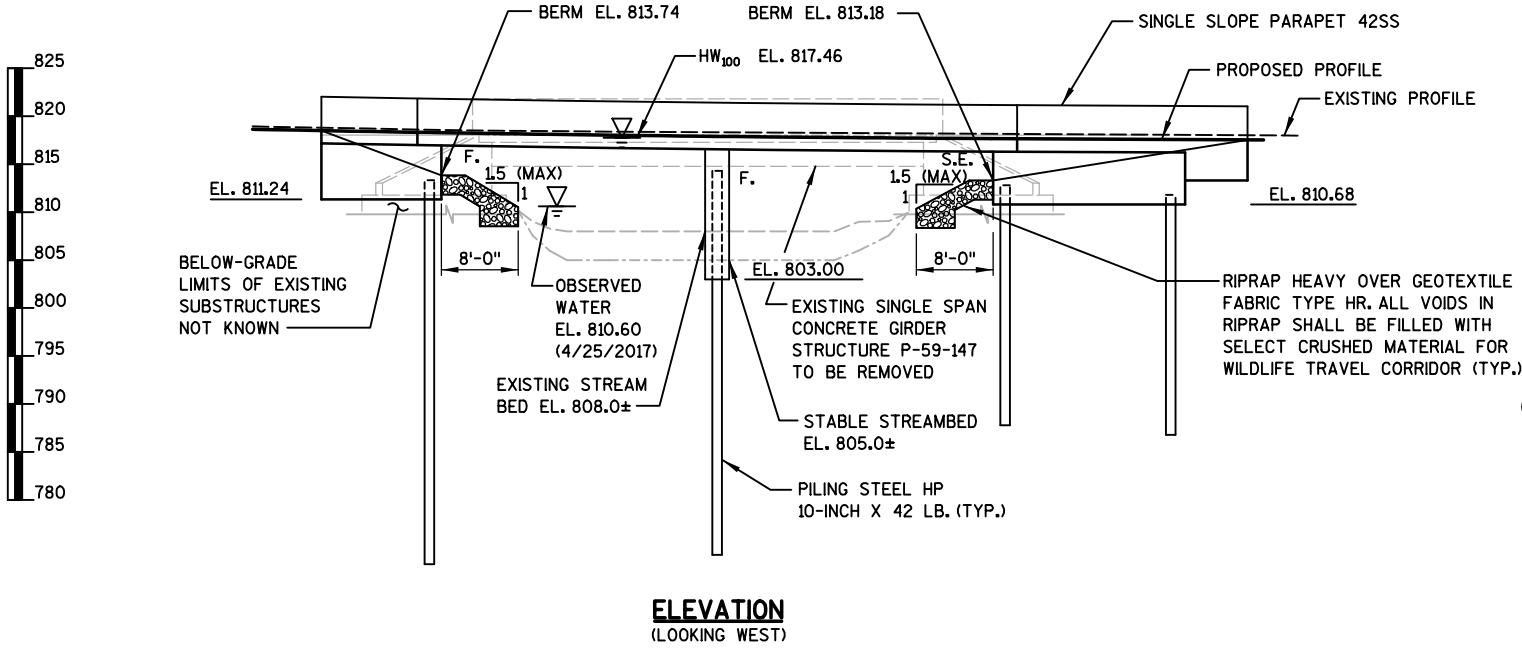
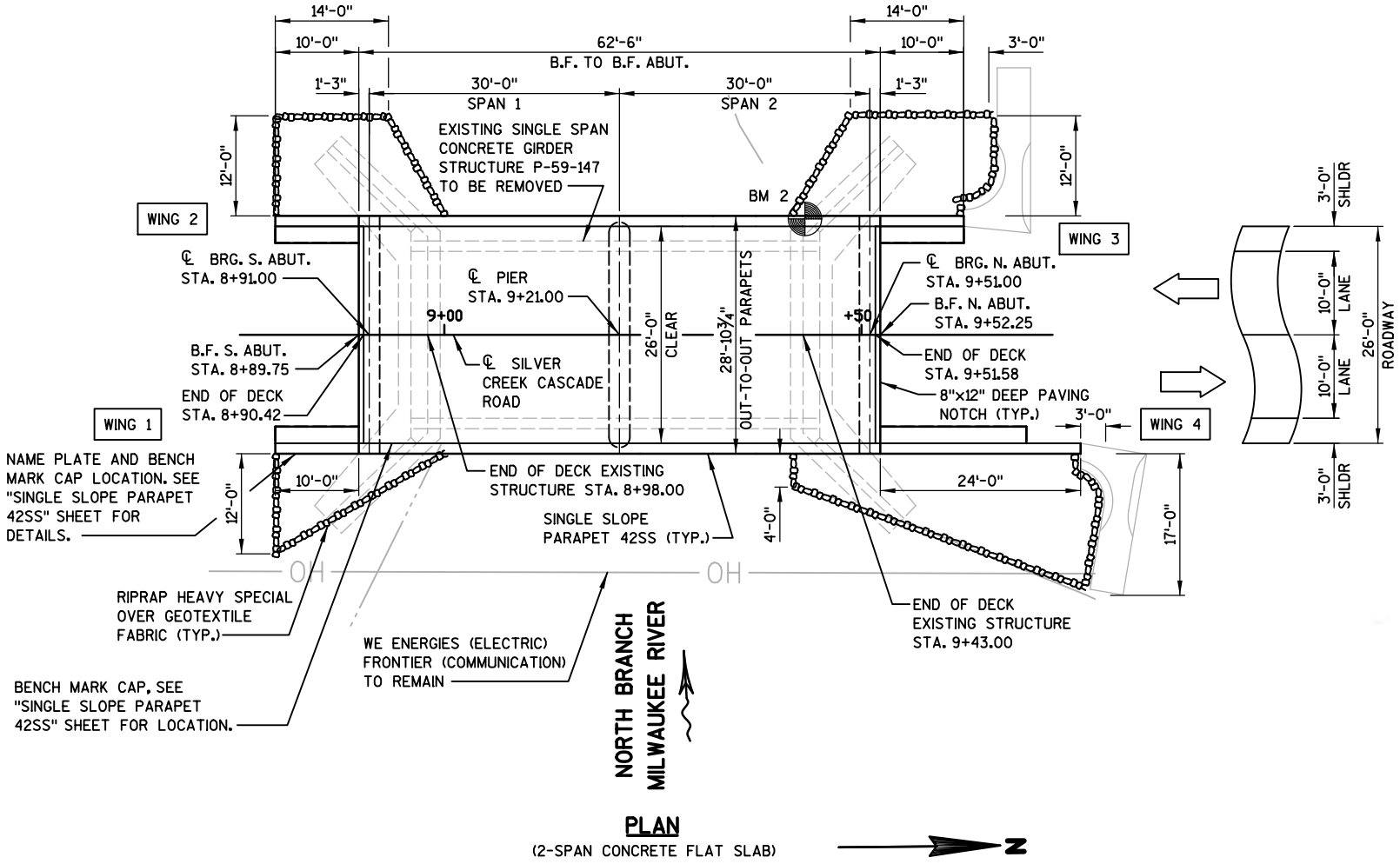
ESTIMATED PILE LENGTHS:

SOUTH ABUTMENT	40 FEET EACH
PIER	40 FEET EACH
NORTH ABUTMENT	25 FEET EACH

STRUCTURE DESIGN CONTACTS

DESIGN CONSULTANT CONTACT:
KEITH BEHREND (608) 251-4843


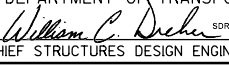
BUREAU OF STRUCTURES CONTACT:
WILLIAM DREHER (608) 261-8205



BENCH MARKS

NO.	STATION	DESCRIPTION	ELEV.
BM 1	7+71.20, 28.04' RT	RAILROAD SPIKE IN POWER POLE	821.02
BM 2	9+43.23, 13.88' LT	SAWED GROOVE ON NW WINGWALL OF EXISTING BRIDGE	818.46

NOTE: BM 1 IS OUTSIDE OF BRIDGE PLAN EXTENTS. SEE ROADWAY PLAN FOR BENCHMARK LOCATION.

NO.	DATE	REVISION	BY
 910 WEST WINGRA DRIVE MADISON, WISCONSIN 53715 (608)-251-4843 (608) 251-8655 FAX WWW.STRAND.COM			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED 		02/05/19 DATE	
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-59-202			
SILVER CRK. CASCADE RD. OVER N. BR. MILWAUKEE RIVER			
COUNTY	SHEBOYGAN	TOWN/CITY/VILLAGE	SHERMAN
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	EJC	DESIGN CK'D.	KRB
DRAWN BY	DTH	PLANS CK'D.	KRB
GENERAL PLAN			SHEET 1 OF 11

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ALL STATIONS AND ELEVATIONS ARE IN FEET.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR DIMENSIONS FOR BENDING ARE OUT-TO-OUT OF BARS.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-59-202" SHALL BE THE EXISTING GROUND LINE.

THE EXISTING STREAMBED SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION AT THE PIERS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

ALL VOIDS IN RIPRAP HEAVY SHALL BE FILLED USING SELECT CRUSHED MATERIAL. WORK SHALL BE PAID FOR AS "SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR".

AT THE BACK FACE OF ABUTMENTS ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

SLAB FALSEWORK SHALL BE SUPPORED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

THE EXISTING STRUCTURE P-59-147, A SINGLE-SPAN CONCRETE GIRDER BRIDGE, IS TO BE REMOVED.

FILLER SHALL CONFORM TO THE REQUIREMENTS OF AASHTO DESIGNATION M153 TYPES I, II, III OR AASHTO DESIGNATION M213.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

LEGEND

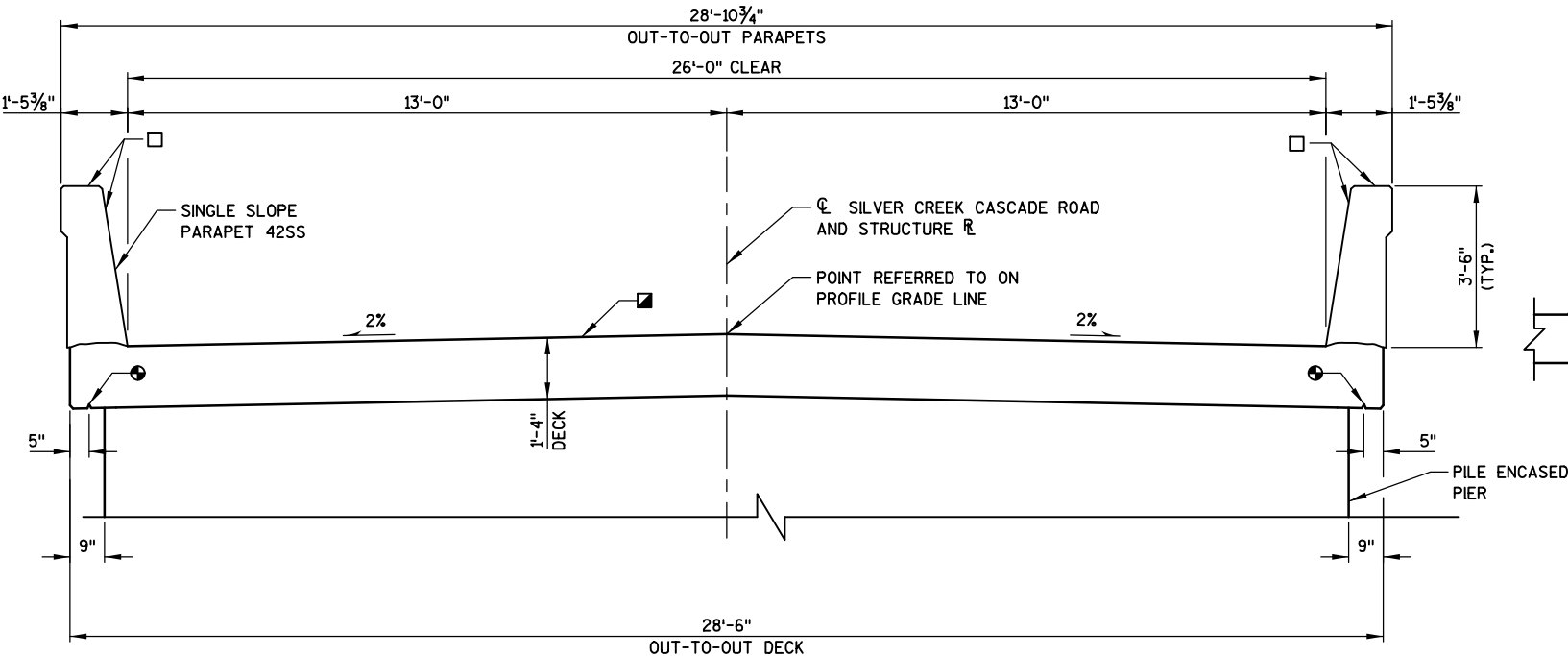
3/4" V-GROOVE REQ'D. EXTEND TO 6" FROM F.F. OF ABUT. DIAPHRAGMS.

COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER THE STANDARD SPECIFICATIONS.

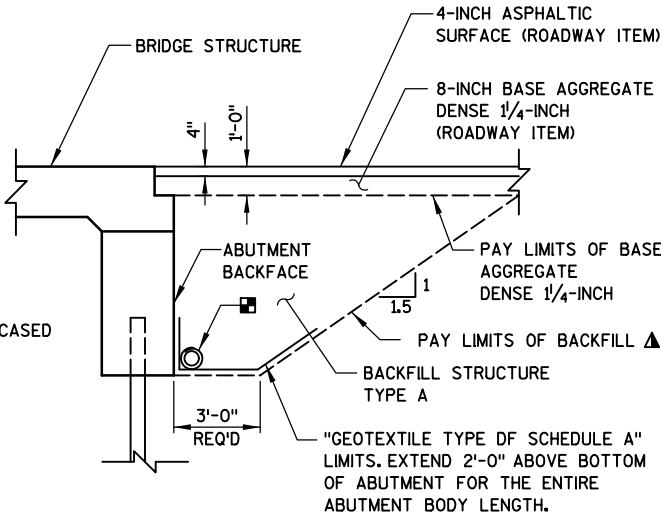
BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE DETAIL SHEET 4.

COAT WITH "PIGMENTED SURFACE SEALER" AS PER THE STANDARD SPECIFICATIONS.



CROSS SECTION THRU SUPERSTRUCTURE
(LOOKING NORTH)

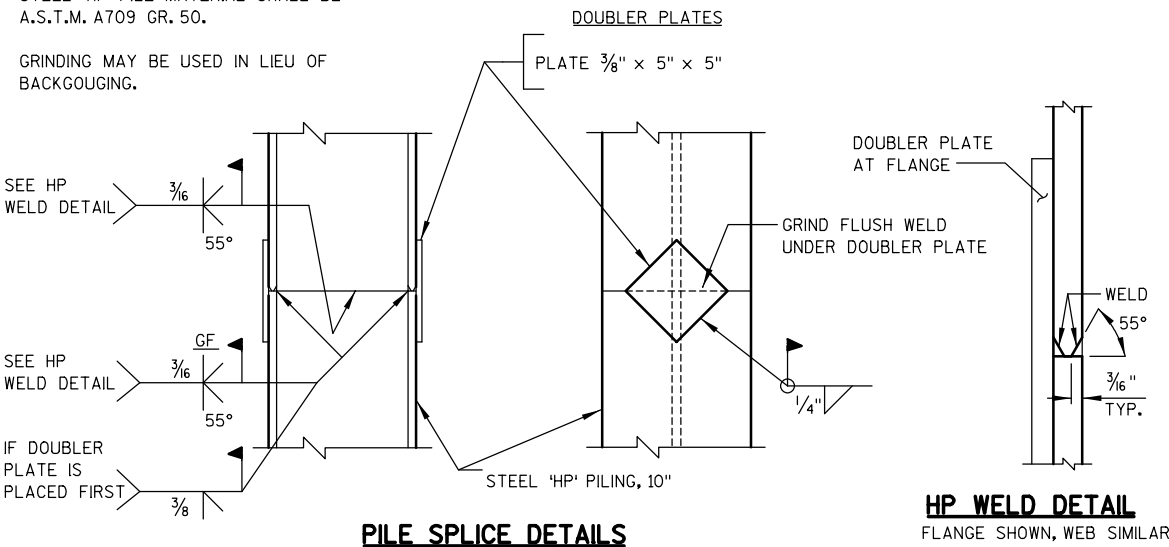


TYPICAL SECTION THRU ABUTMENT

PILE SPLICE NOTES

STEEL 'HP' PILE MATERIAL SHALL BE A.S.T.M. A709 GR. 50.

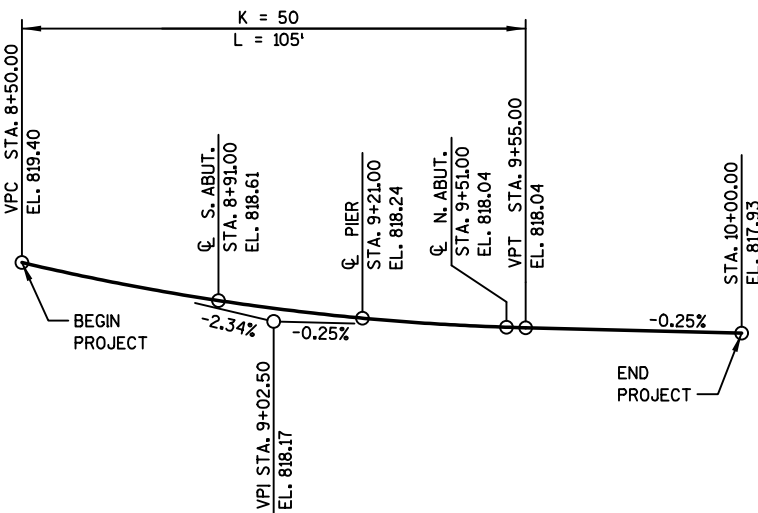
GRINDING MAY BE USED IN LIEU OF BACKGOUGING.



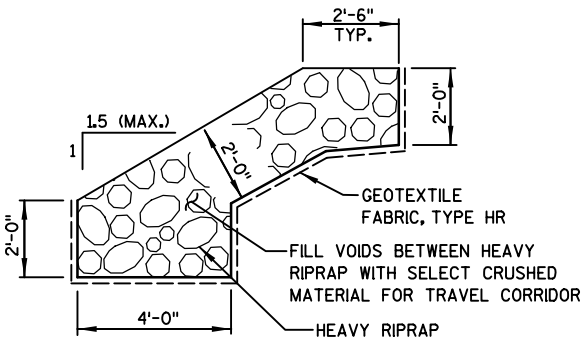
PILE SPLICE DETAILS

HP WELD DETAIL

FLANGE SHOWN, WEB SIMILAR



PROFILE GRADE LINE



RIPRAP HEAVY DETAIL

TOTAL ESTIMATED QUANTITIES

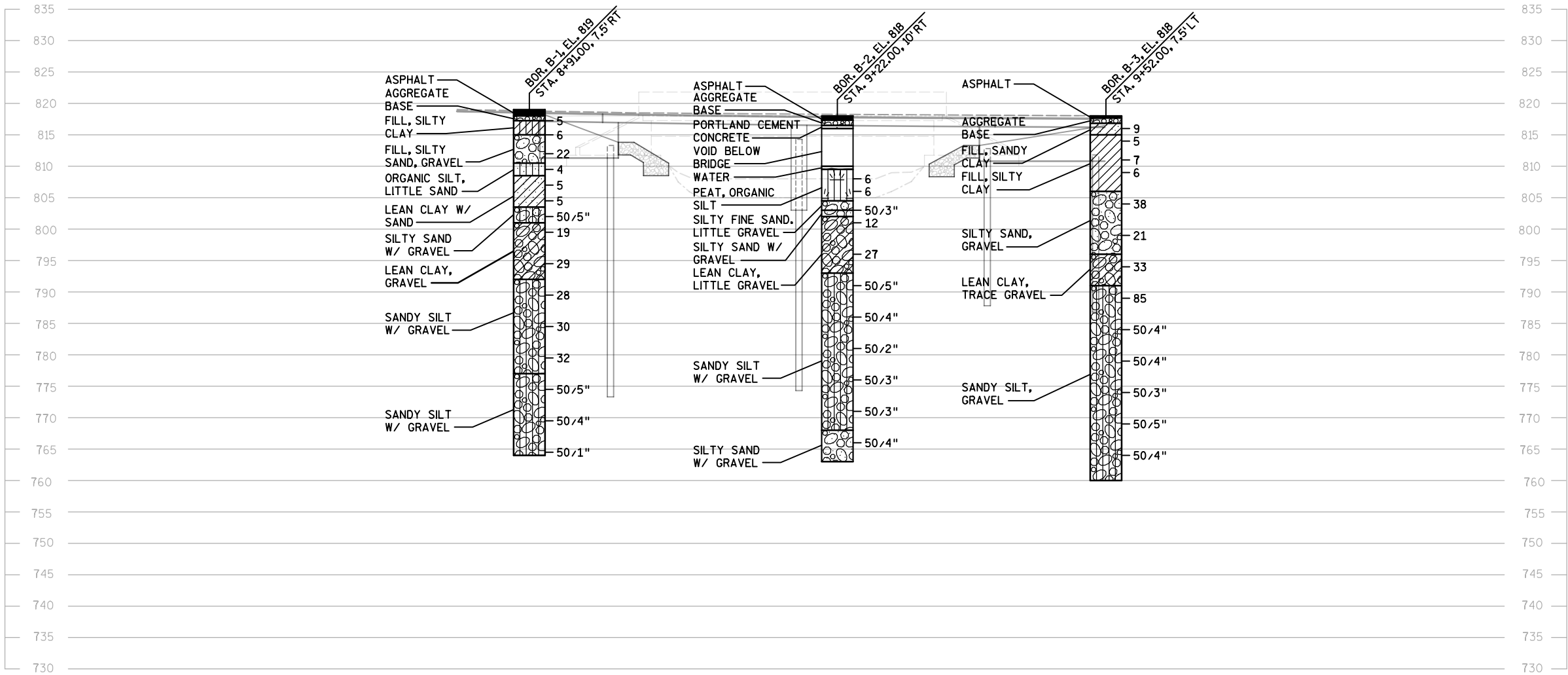
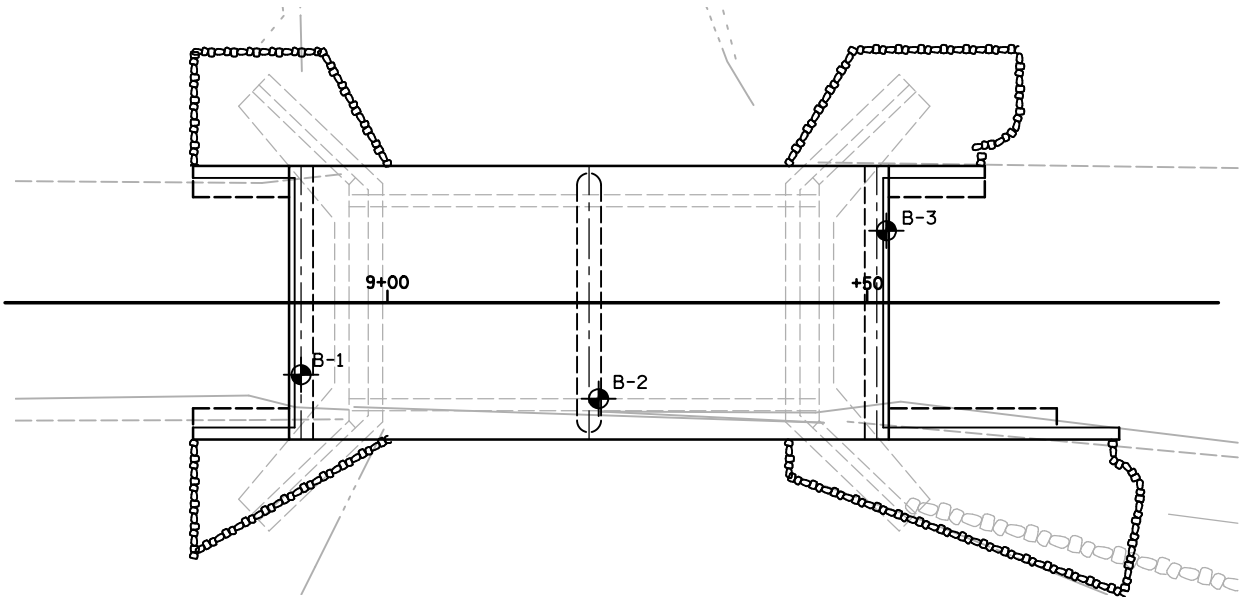
BID NUMBER	BID ITEM	UNIT	S. ABUT.	PIER	N. ABUT.	SUPER.	TOTAL
203.0500.S	REMOVING OLD STRUCTURE OVER WATERWAY STA. 9+21	LS	---	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGE B-59-202	LS	---	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	105	---	105	---	210
502.0100	CONCRETE MASONRY BRIDGES	CY	28	34	35	116	213
502.3200	PROTECTIVE SURFACE TREATMENT	SY	---	---	---	177	177
502.3210	PIGMENTED SURFACE SEALER	SY	---	---	---	89	89
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1,620	1,570	2,120	---	5,310
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,250	50	1,810	26,460	29,570
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	9	---	10	---	19
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	160	240	125	---	525
606.0300	RIPRAP HEAVY	CY	55	---	82	---	137
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	74	---	89	---	163
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	37	---	43	---	80
645.0120	GEOTEXTILE TYPE HR	SY	109	---	161	---	270
SPV.0195.01	SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	21	---	32	---	53
NON-BID ITEMS							
	FILLER	SIZE	1/2" & 3/4"	3/4"	1/2" & 3/4"	---	1/2" & 3/4"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
DRAWN BY		DTL	PLANS CK'D. KRB
CROSS SECTION, QUANTITIES, NOTES & DETAILS			SHEET 2 OF 11

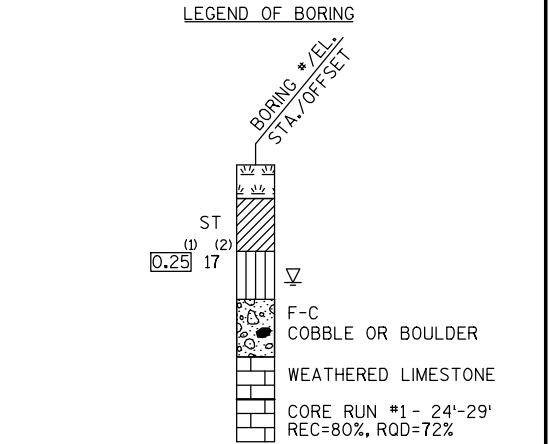
BORINGS PERFORMED AND REPORT COMPLETED BY:
PROFESSIONAL SERVICE INDUSTRIES (PSI)
821 CORPORATE COURT
WAUKESHA, WI 53189

BORINGS WERE PERFORMED ON 5/30/2017,
5/31/2017, AND 6/01/2017.

BORING	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	6/01/17	117,550.62	137,218.61
2	5/31/17	117,581.58	137,221.47
3	5/30/17	117,611.79	137,204.32
BORINGS COMPLETED BY: PSI			
REPORT COMPLETED BY: PSI			
ALL COORDINATES REFERENCED TO SHEBOYGAN COUNTY COORDINATE SYSTEM			



STATE PROJECT NUMBER		
4202-05-71		
MATERIAL SYMBOLS		
ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION			
▽	AT TIME OF DRILLING		
▽	END OF DRILLING		
▽	AFTER DRILLING		
ABBREVIATIONS			
F-FINE	M-MEDIUM	C-COARSE	ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
DRAWN BY		DTH	PLANS CKD. KRB
SUBSURFACE EXPLORATION		SHEET 3 OF 11	

NOTES

SEE "CROSS SECTION, QUANTITIES, NOTES & DETAILS" SHEET FOR PILE SPICE DETAILS.

SEE "SOUTH ABUTMENT DETAILS" SHEET FOR REINFORCING DETAILS.

ADJUST A501BARS INTERFERING WITH PILES.

SOUTH ABUTMENT TO BE SUPPORTED ON HP 10X42 STEEL PILING WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 40 FEET LONG EACH.

SEE THIS SHEET FOR TYPICAL FILL SECTION AT WING TIPS.

LEGEND

● 1/2" FILLER TO EXTEND FROM ABUT. SEAT TO TOP OF CONCRETE PARAPET. FILLER INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW FINISHED ROADWAY SURFACE AT INNER FACE.

■ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

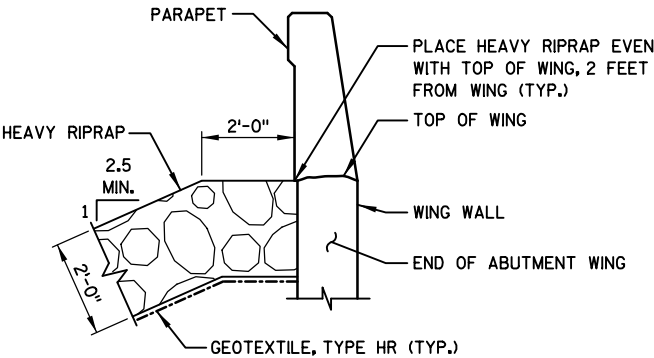
▲ KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2"X6".

△ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE DETAIL THIS SHEET.

■ THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

* THESE ELEVATIONS GIVEN AT C. BRG. ABUT.

** THESE ELEVATIONS GIVEN AT B.F. ABUT.



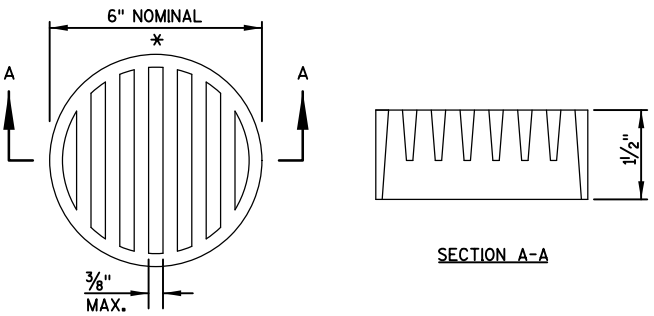
TYPICAL FILL SECTION AT WING TIPS

NOTES:

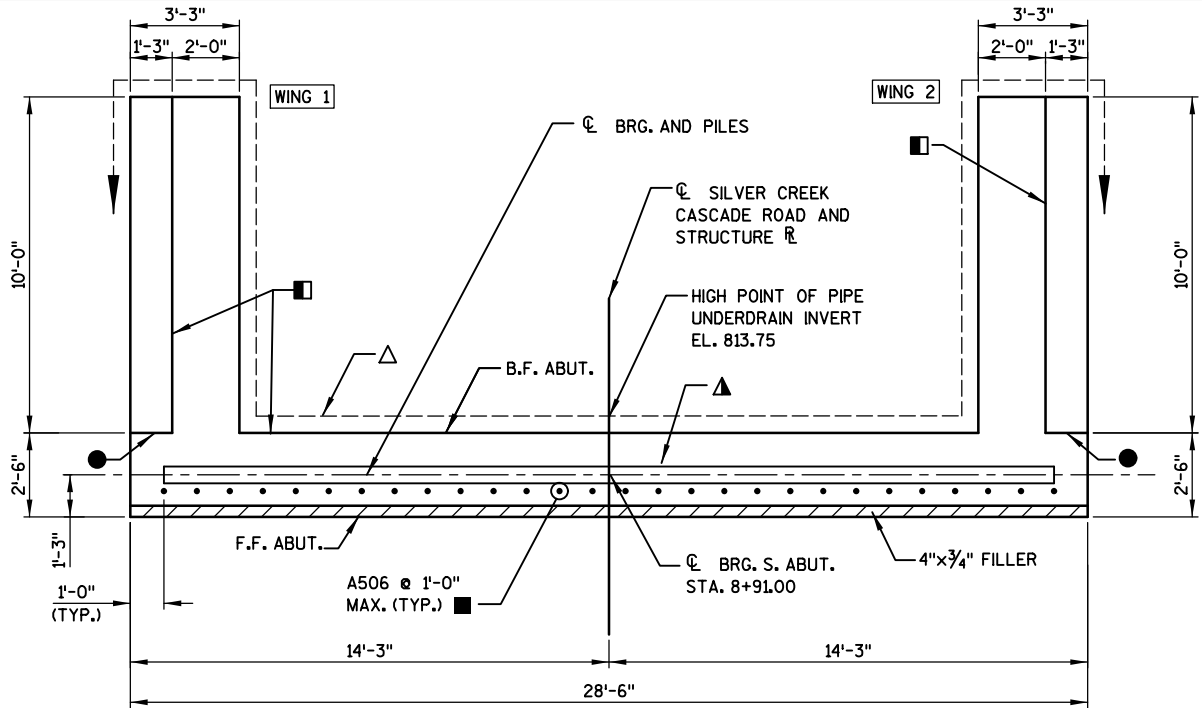
* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."

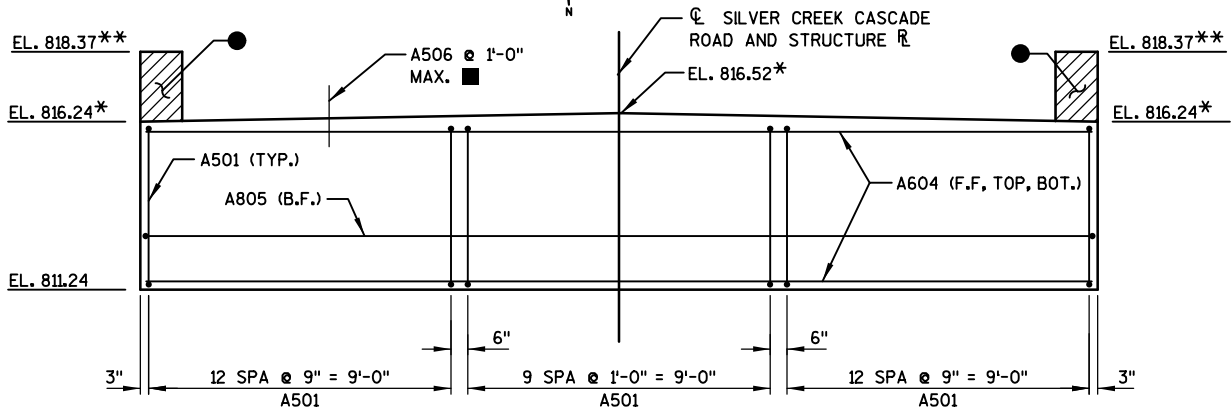
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



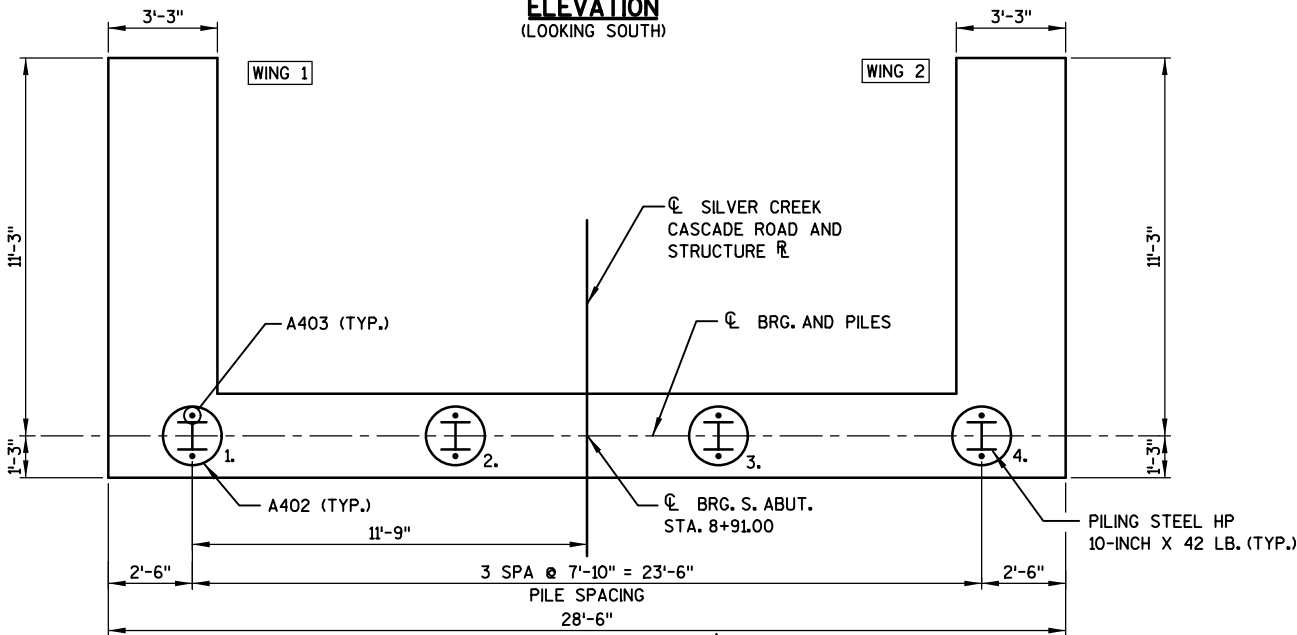
RODENT SHIELD DETAIL



PLAN



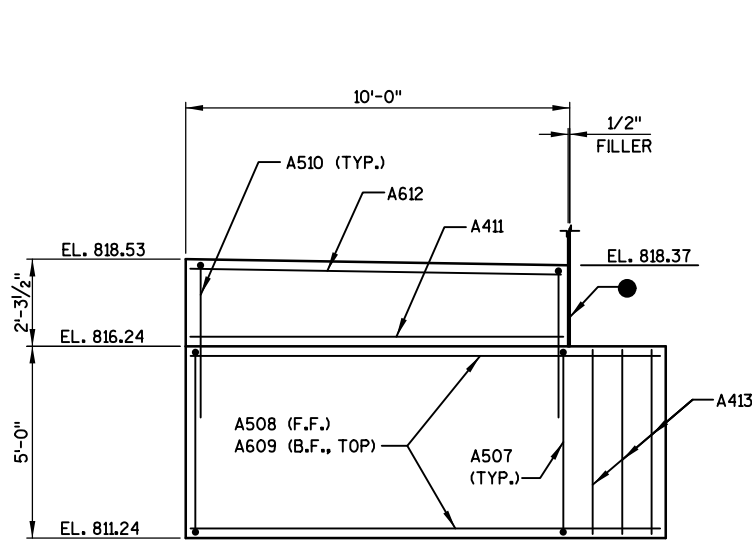
ELEVATION
(LOOKING SOUTH)



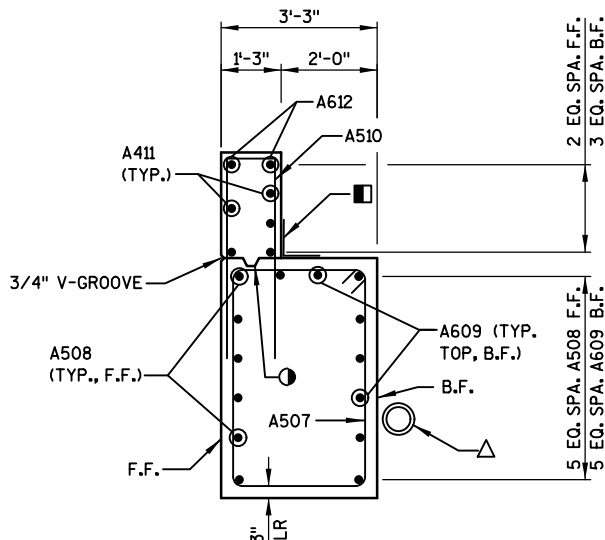
PILE PLAN

LEGEND

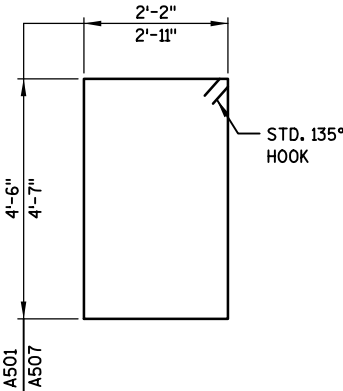
- OPTIONAL CONSTRUCTION JOINT FORMED BY BEVELED 2"x6" KEYWAY WITH MEMBRANE ON BACKFACE.
- 1/2" FILLER TO EXTEND FROM ABUT. SEAT TO TOP OF CONCRETE PARAPET. FILLER INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW FINISHED ROADWAY SURFACE AT INNER FACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2"x6".
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. HIGH POINT EL. 813.75 AT R. ATTACH RODENT SHIELD AT END OF PIPE UNDERDRAIN PER DETAIL ON "SOUTH ABUTMENT" SHEET.
- THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.



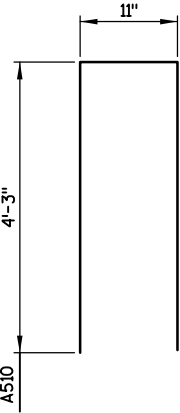
WING 1 ELEVATION (FRONT FACE)



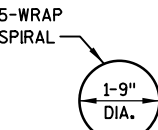
TYPICAL WING SECTION (WING 1 AND 2)



A501, A507



A510

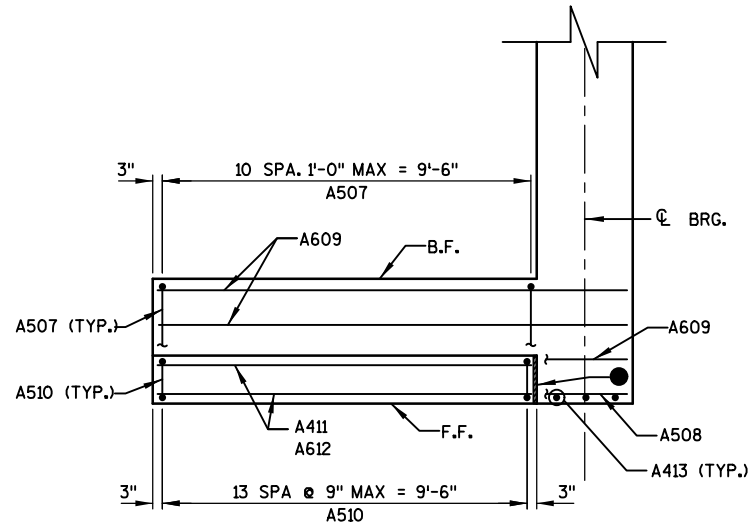


A402

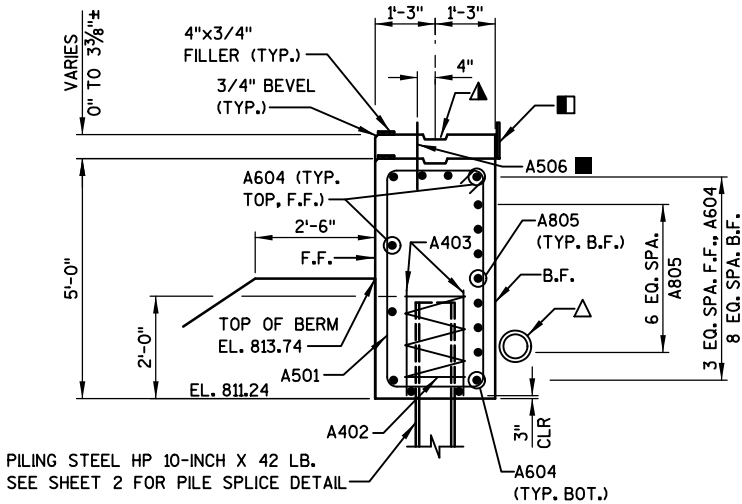
SOUTH ABUTMENT BILL OF BARS

UNCOATED: 1,620 LBS
COATED: 1,250 LBS

BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
A501	36	14'-0"	X		LOWER BODY - VERT.
A402	4	28'-0"	X		LOWER BODY - PILES - SPIRAL
A403	8	2'-3"			LOWER BODY - PILES - VERT.
A604	10	28'-2"			LOWER BODY - TOP, BOT., & F.F. - HORIZ.
A805	7	30'-5"	X		LOWER BODY - B.F. - HORIZ.
A506	28	2'-0"		X	LOWER BODY - VERT.
A507	22	15'-8"	X	X	LOWER WING - VERT. - WING 1 & 2
A508	12	12'-2"		X	LOWER WING - F.F. - HORIZ. - WING 1 & 2
A609	16	12'-2"		X	LOWER WING - B.F. - HORIZ. - WING 1 & 2
A510	28	9'-2"	X	X	UPPER WING - VERT. - WING 1 & 2
A411	10	9'-7"		X	UPPER WING - HORIZ. - WING 1 & 2
A612	4	9'-7"		X	UPPER WING - HORIZ. - WING 1 & 2
A413	6	4'-7"			LOWER BODY - ENDS - VERT.

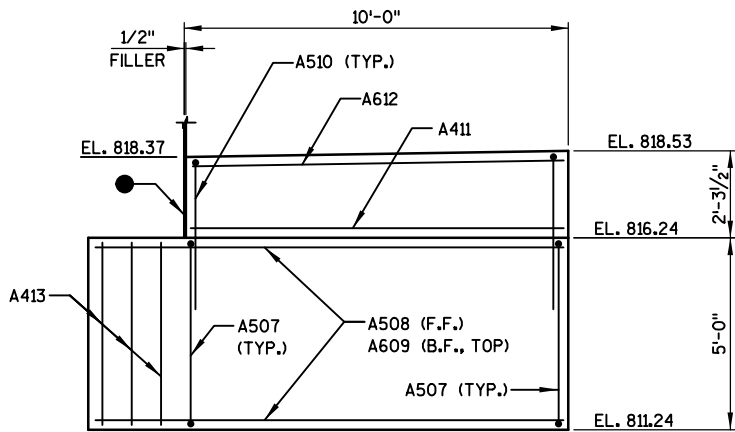


WING 1 PLAN

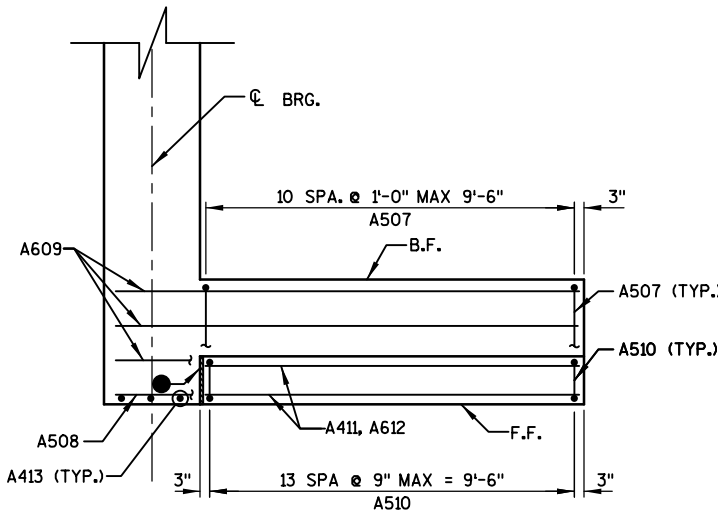


PILING STEEL HP 10-INCH X 42 LB.
SEE SHEET 2 FOR PILE SPLICE DETAIL

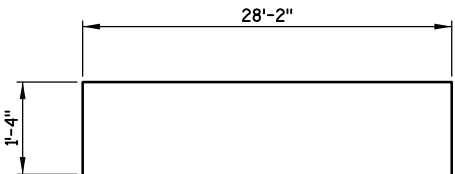
TYPICAL ABUTMENT SECTION



WING 2 ELEVATION (FRONT FACE)



WING 2 PLAN



A805

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
DRAWN BY		OTH	PLANS CK'D. KRB
SOUTH ABUTMENT DETAILS		SHEET 5 OF 11	

NOTES

SEE "CROSS SECTION, QUANTITIES, NOTES & DETAILS" SHEET FOR PILE SPICE DETAILS.

SEE "NORTH ABUTMENT DETAILS" SHEET FOR REINFORCING DETAILS.

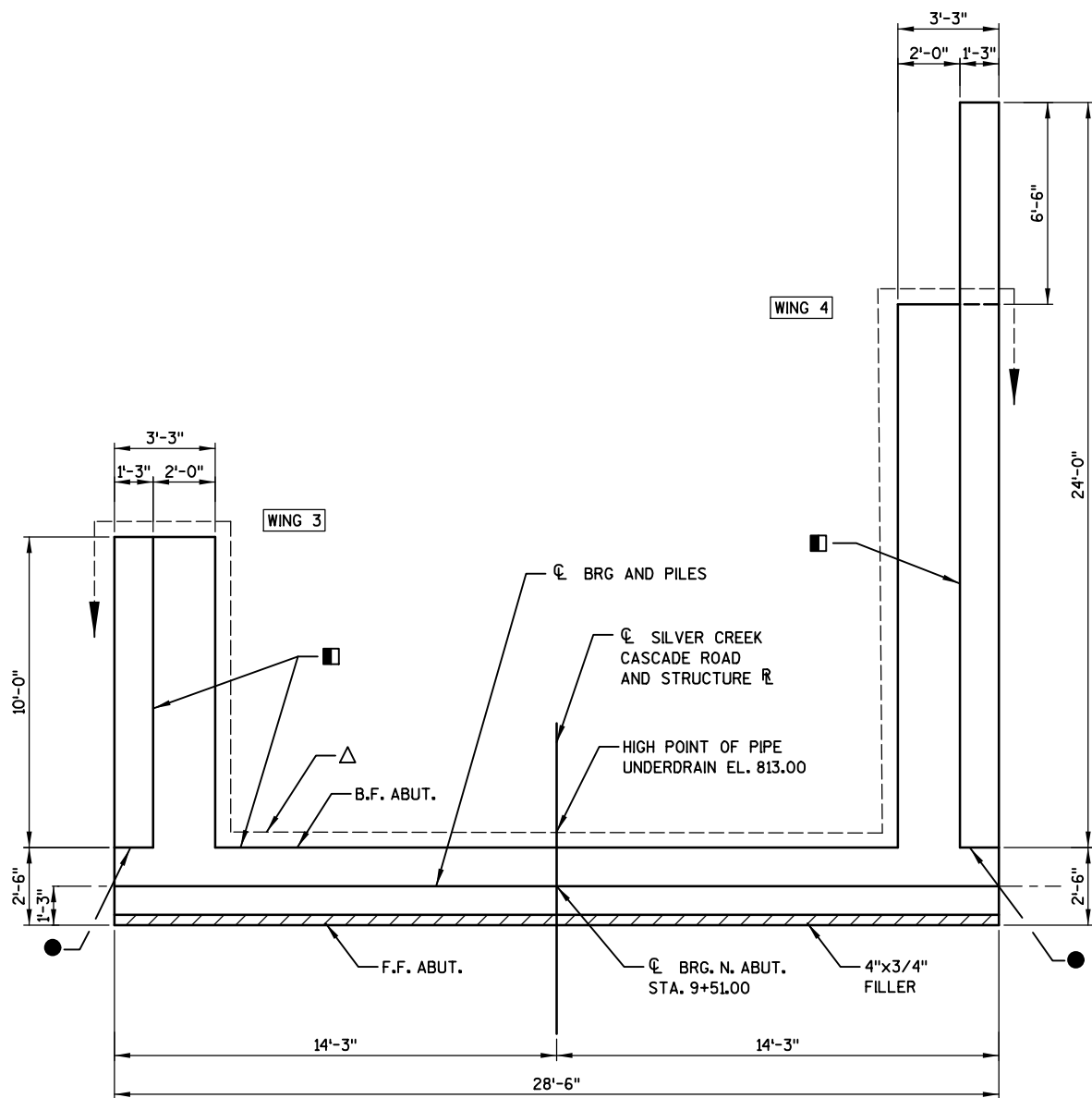
ADJUST B501BARS INTERFERING WITH PILES.

NORTH ABUTMENT TO BE SUPPORTED ON HP 10X42 STEEL PILING WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 25 FEET LONG EACH.

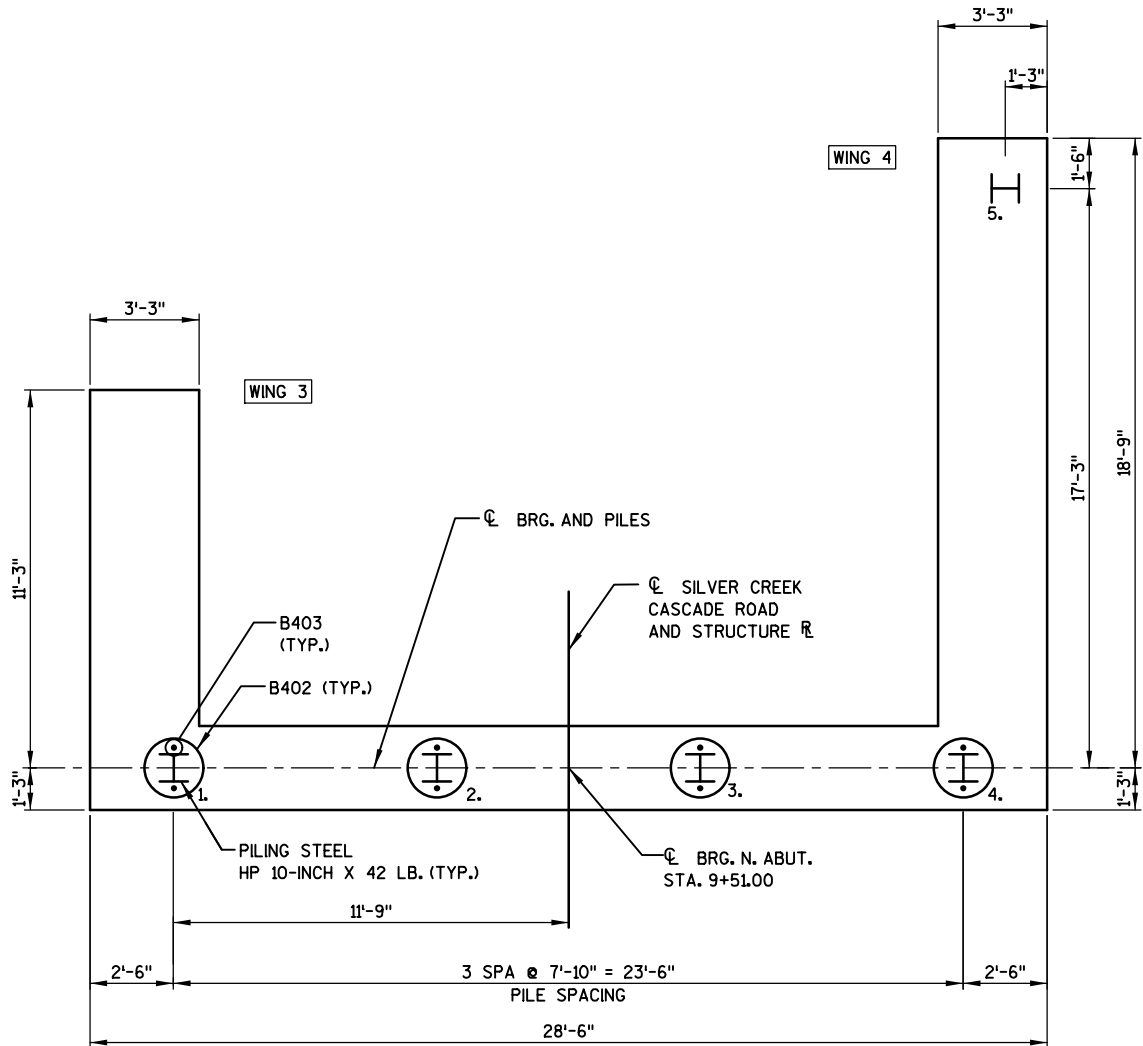
SEE "SOUTH ABUTMENT" SHEET FOR TYPICAL FILL SECTION AT WING TIPS DETAIL.

LEGEND

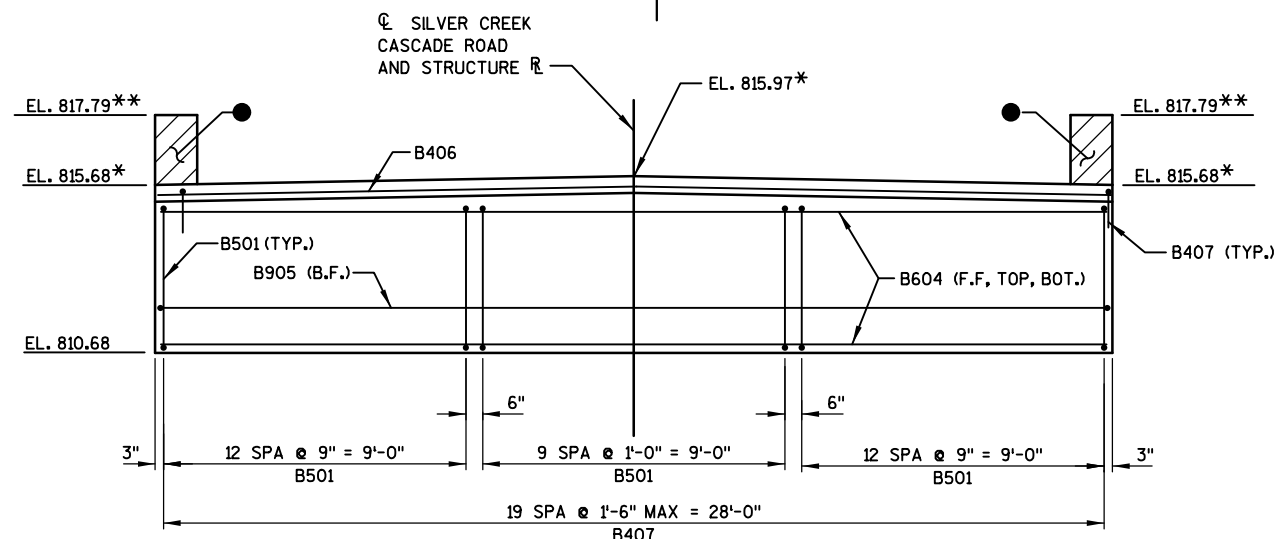
- 1/2" FILLER TO EXTEND FROM ABUT. SEAT TO TOP OF CONCRETE PARAPET. FILLER INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW FINISHED ROADWAY SURFACE AT INNER FACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- △ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE DETAIL ON "SOUTH ABUTMENT" SHEET.
- * THESE ELEVATIONS GIVEN AT C. BRG. ABUT.
- ** THESE ELEVATIONS GIVEN AT B.F. ABUT.
- STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHELENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUBSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".



PLAN



PILE PLAN



ELEVATION
(LOOKING NORTH)

8

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
DRAWN BY		OTH	PLANS CK'D. KRB
NORTH ABUTMENT		SHEET 6 OF 11	

LEGEND

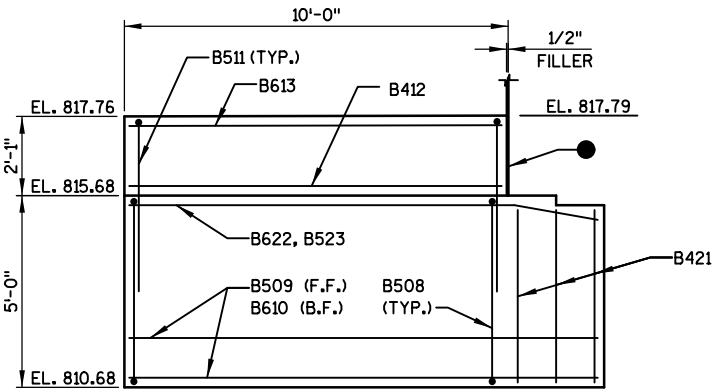
- OPTIONAL CONSTRUCTION JOINT FORMED BY BEVELED 2"x6" KEYWAY WITH MEMBRANE ON BACKFACE.
- 1/2" FILLER TO EXTEND FROM ABUT. SEAT TO TOP OF CONCRETE PARAPET. FILLER INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW FINISHED ROADWAY SURFACE AT INNER FACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. HIGH POINT EL. 813.00 AT R. ATTACH RODENT SHIELD AT END OF PIPE UNDERDRAIN PER DETAIL ON "SOUTH ABUTMENT" SHEET.
- STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHELENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUBSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".

NORTH ABUTMENT
BILL OF BARS

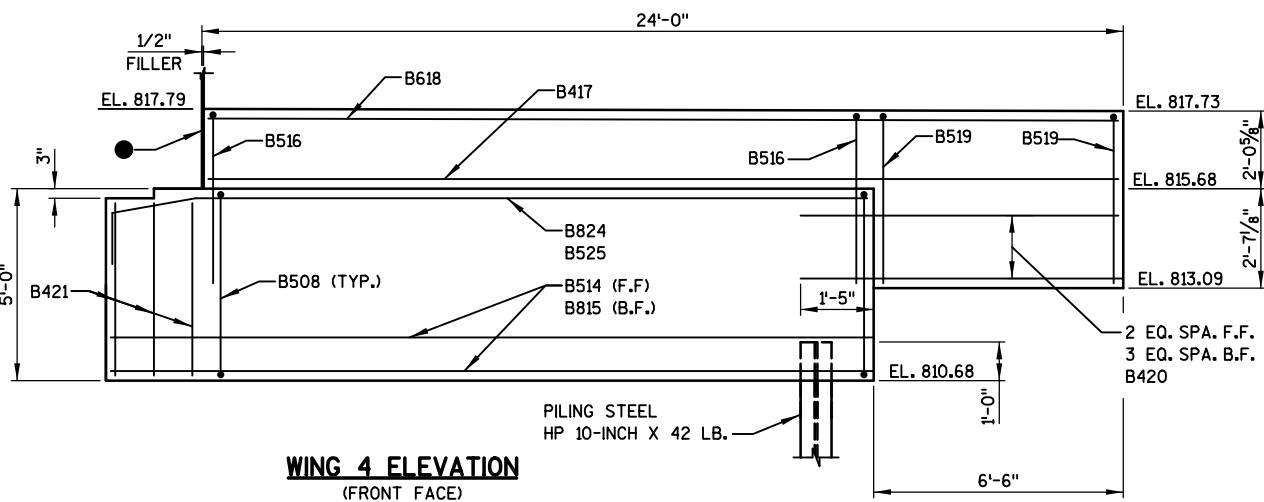
UNCOATED: 2,120 LBS
COATED: 1,810 LBS

BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
B501	36	13'-6"	X		LOWER BODY - VERT.
B402	4	28'-0"	X		LOWER BODY - PILES - SPIRAL
B403	8	2'-3"			LOWER BODY - PILES - VERT.
B604	10	28'-2"			LOWER BODY - TOP, BOT., & F.F. - HORIZ.
B905	7	30'-10"	X		LOWER BODY - B.F. - HORIZ.
B406	2	28'-2"			LOWER BODY - TOP - HORIZ.
B407	20	4'-1"	X		LOWER BODY - TOP - VERT.
B508	29	15'-8"	X	X	LOWER WING - VERT. - WING 3 & 4
B509	5	12'-2"		X	LOWER WING - F.F. - HORIZ. - WING 3
B610	5	12'-2"		X	LOWER WING - B.F. - HORIZ. - WING 3
B511	14	9'-2"	X	X	UPPER WING - VERT. - WING 3
B412	5	9'-7"		X	UPPER WING - HORIZ. - WING 3
B613	2	9'-7"		X	UPPER WING - HORIZ. - WING 3
B514	5	19'-8"		X	LOWER WING - F.F. - HORIZ. - WING 4
B815	7	20'-8"	X	X	LOWER WING - B.F. - HORIZ. - WING 4
B516	24	9'-2"	X	X	UPPER WING - VERT. - WING 4
B417	5	23'-7"		X	UPPER WING - HORIZ. - WING 4
B618	2	23'-7"		X	UPPER WING - HORIZ. - WING 4
B519	9	9'-0"	X	X	UPPER WING - VERT - WING 4
B420	7	7'-9"		X	UPPER WING - HORIZ. - WING 4
B421	6	4'-7"			LOWER BODY - ENDS - VERT.
B622	3	12'-2"	X		LOWER BODY - TOP - HORIZ. - WING 3
B523	1	12'-2"	X		LOWER BODY - TOP - HORIZ. - WING 3
B824	3	20'-10"	X		LOWER BODY - TOP - HORIZ. - WING 4
B525	1	19'-8"	X		LOWER BODY - TOP - HORIZ. - WING 4

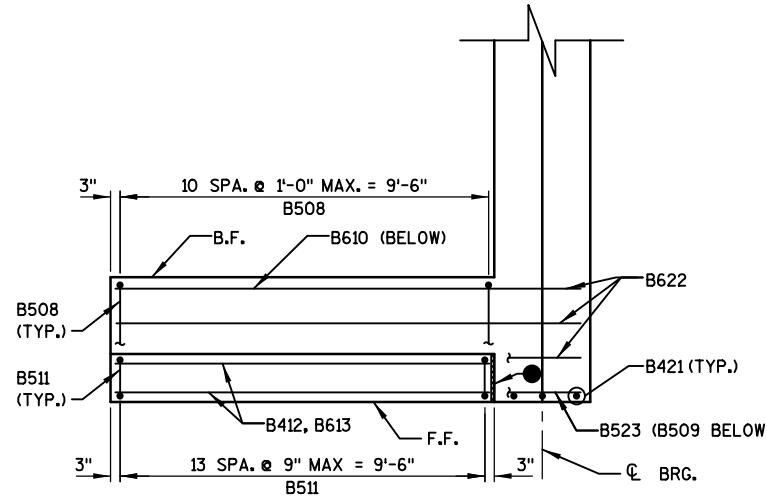
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
DRAWN BY		DTL	PLANS CK'D. KRB
NORTH ABUTMENT DETAILS			SHEET 7 OF 11



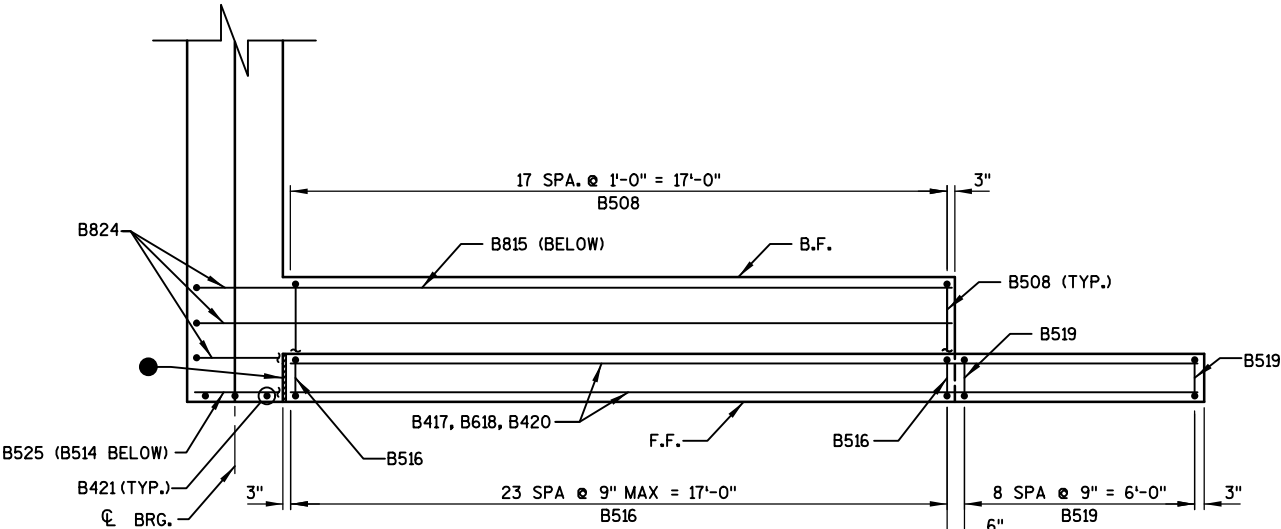
WING 3 ELEVATION
(FRONT FACE)



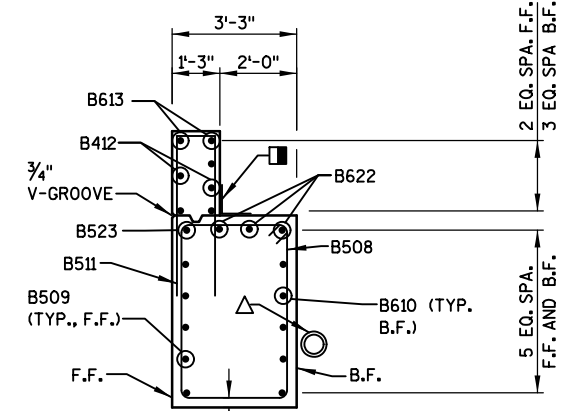
WING 4 ELEVATION
(FRONT FACE)



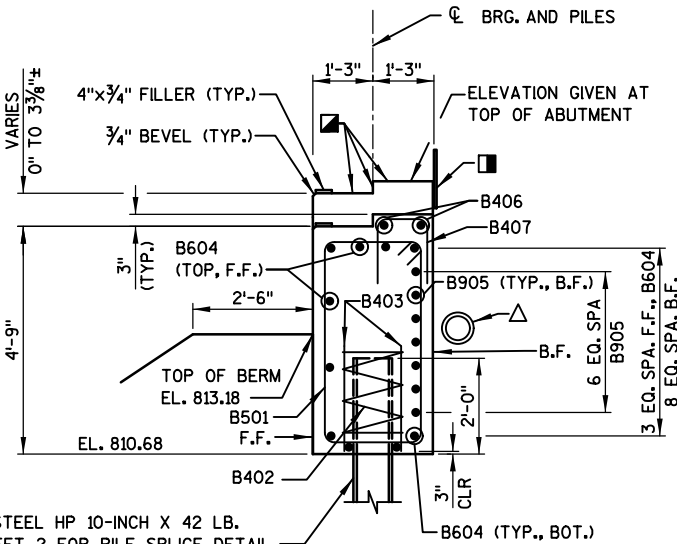
WING 3 PLAN



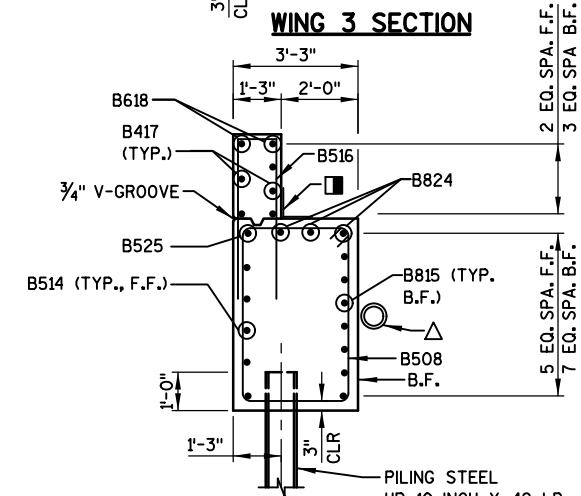
WING 4 PLAN



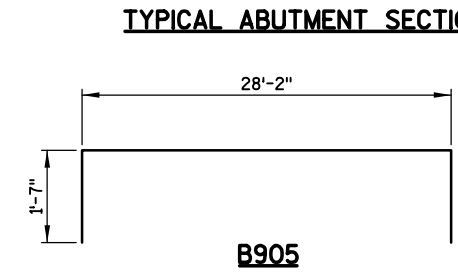
WING 3 SECTION



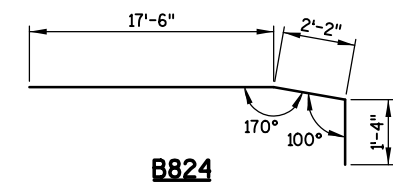
TYPICAL ABUTMENT SECTION



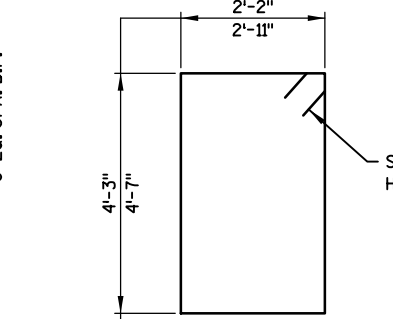
WING 4 SECTION



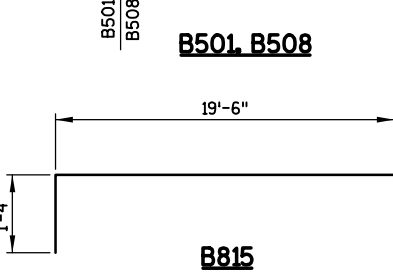
B905



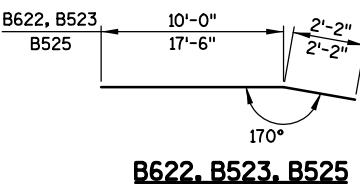
B824



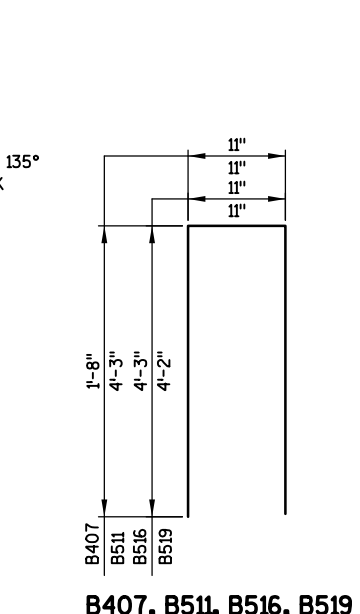
B501, B508



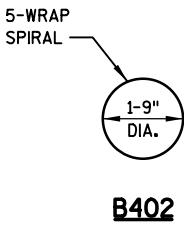
B815



B622, B523, B525



B407, B511, B516, B519

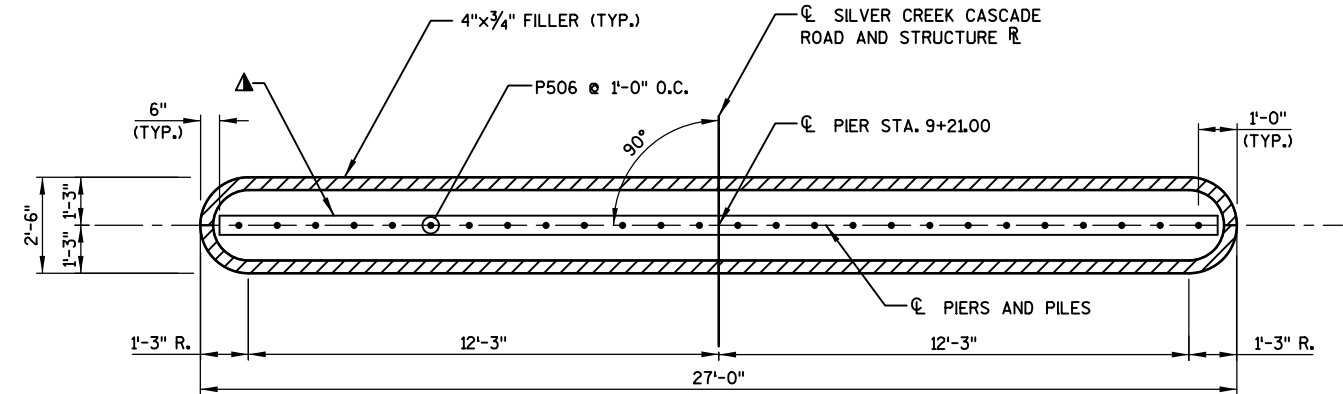


B402

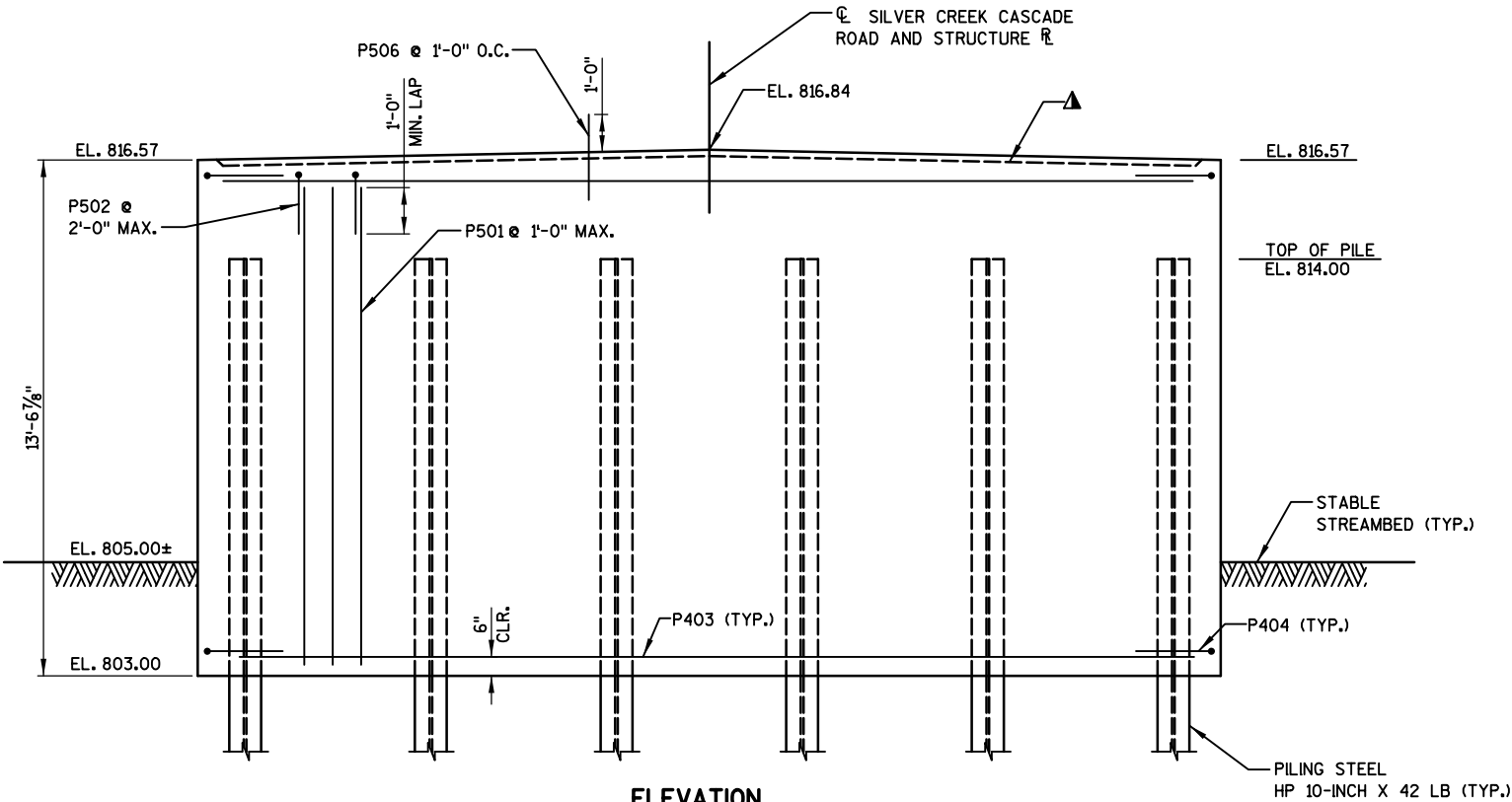
PIER
BILL OF BARS

UNCOATED: 1,570 LBS
COATED: 50 LBS

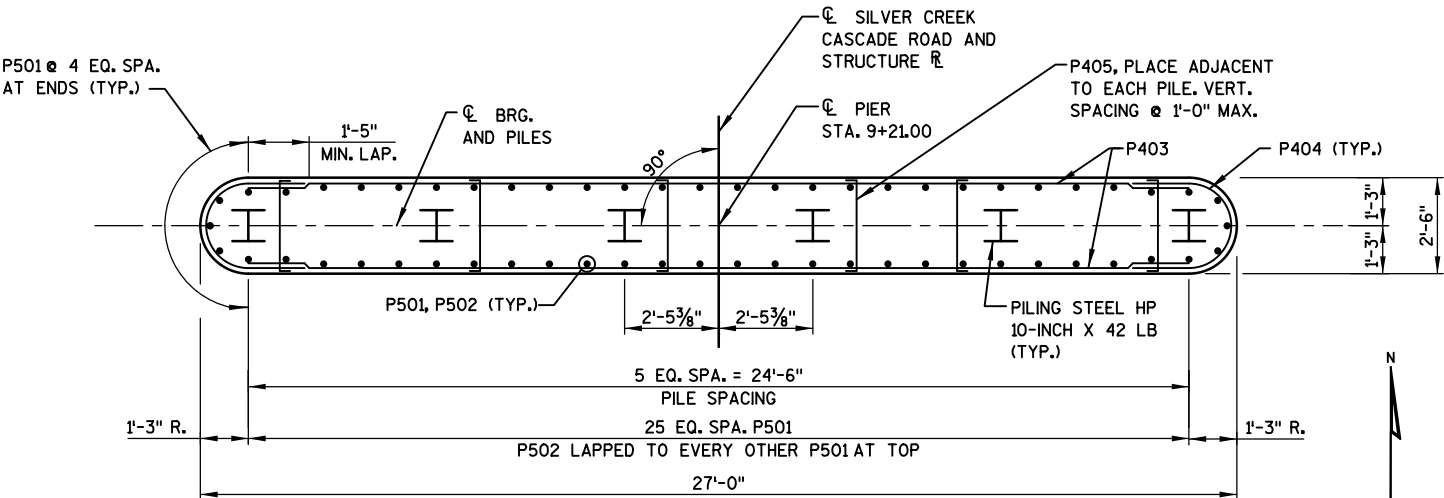
BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
P501	58	12'-10"			PIER - VERT.
P502	14	4'-9"	X		PIER - STIRRUPS - TOP - VERT.
P403	28	24'-6"			PIER - SIDES - HORIZ.
P404	28	6'-1"	X		PIER - ENDS - HORIZ.
P405	84	2'-8"	X		PIER - TIES - HORIZ.
P506	26	2'-0"		X	PIER - DOWELS - VERT.



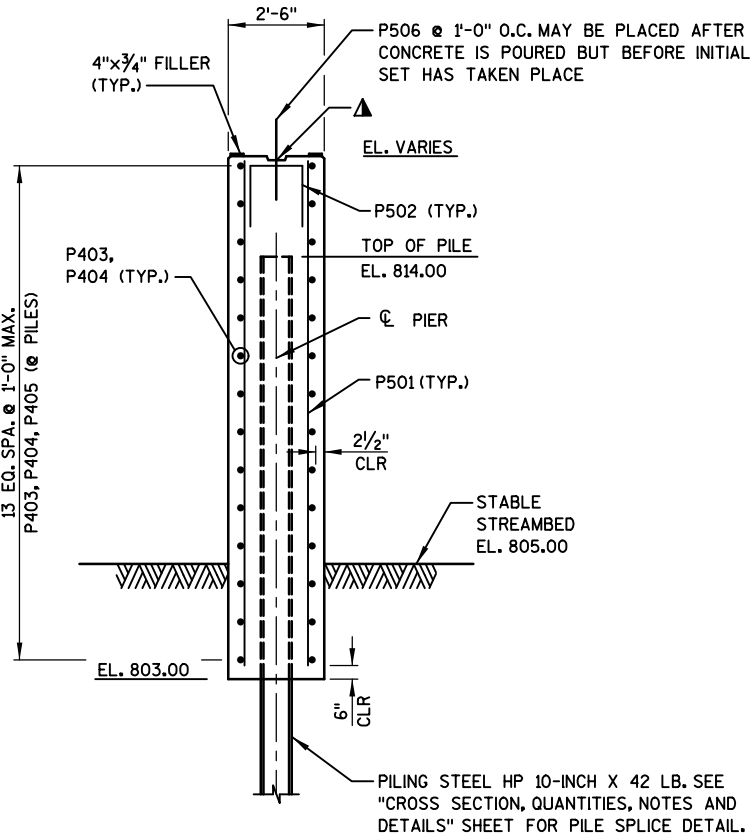
PLAN



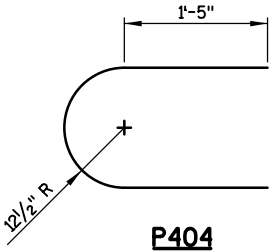
ELEVATION
(LOOKING NORTH)



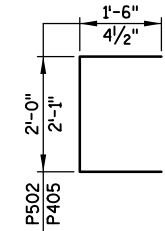
PILE AND REINFORCING PLAN



END VIEW



P404



P502, P405

NOTES

PIER TO BE SUPPORTED ON HP 10 X 42 STEEL PILING WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 40 FEET LONG EACH.

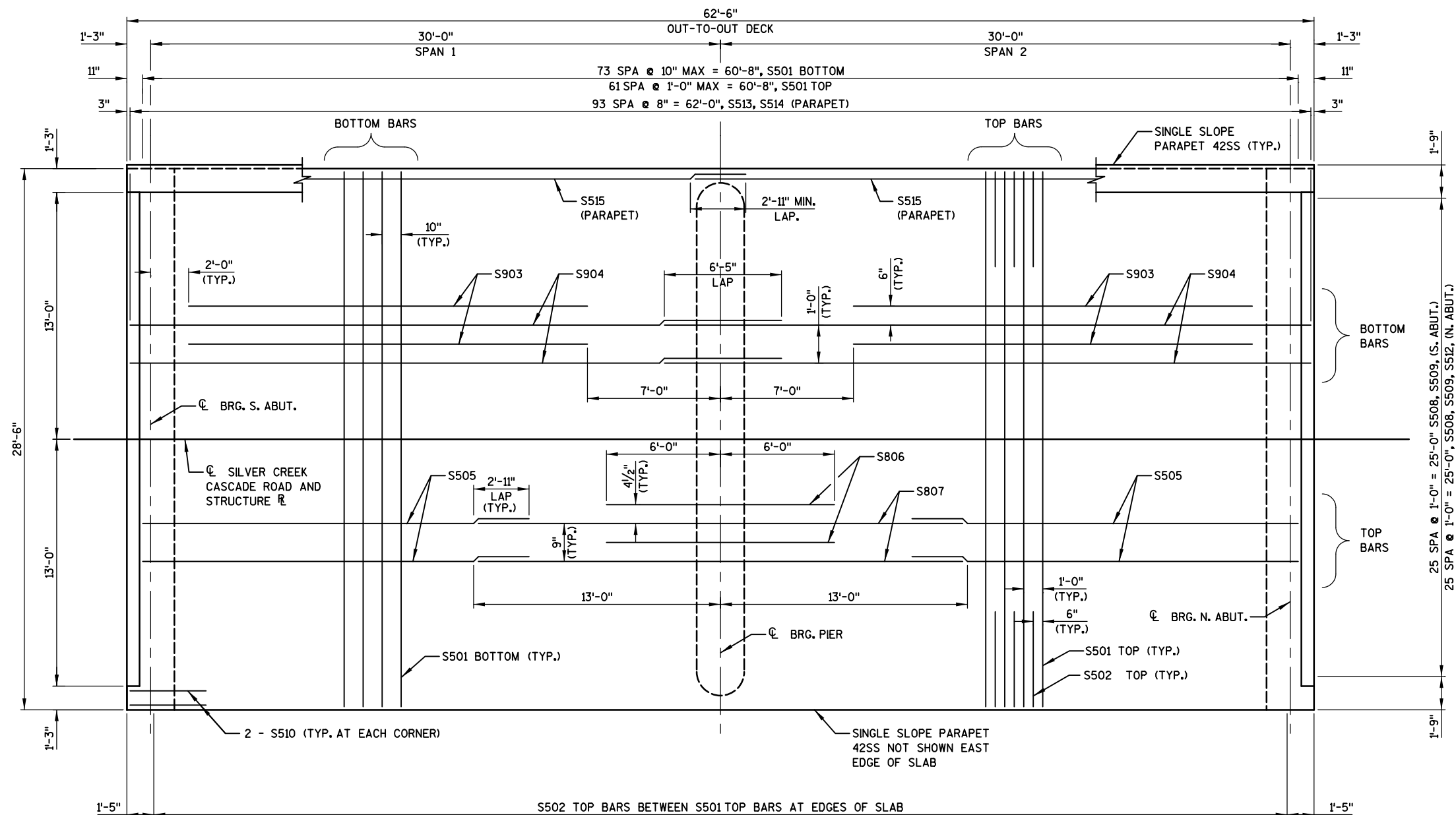
LEGEND

▲ KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2"X6"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
	DRAWN BY	DTH	PLANS CK'D. KRB
PIER DETAILS			SHEET 8 OF 11

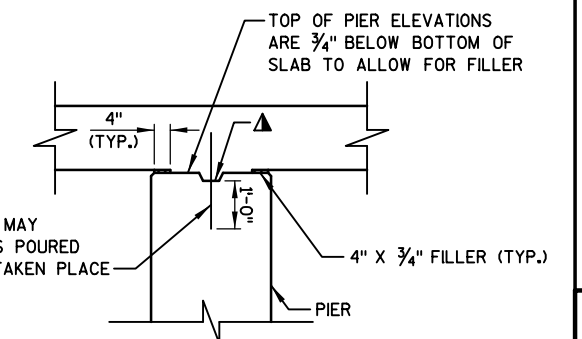
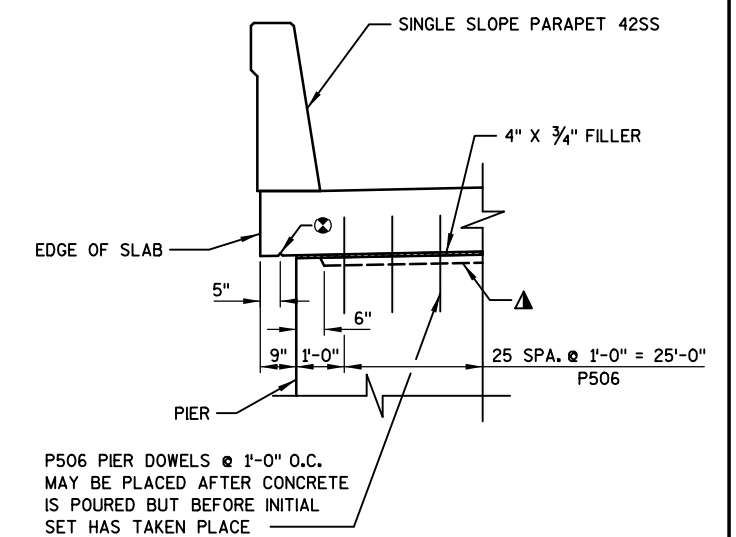
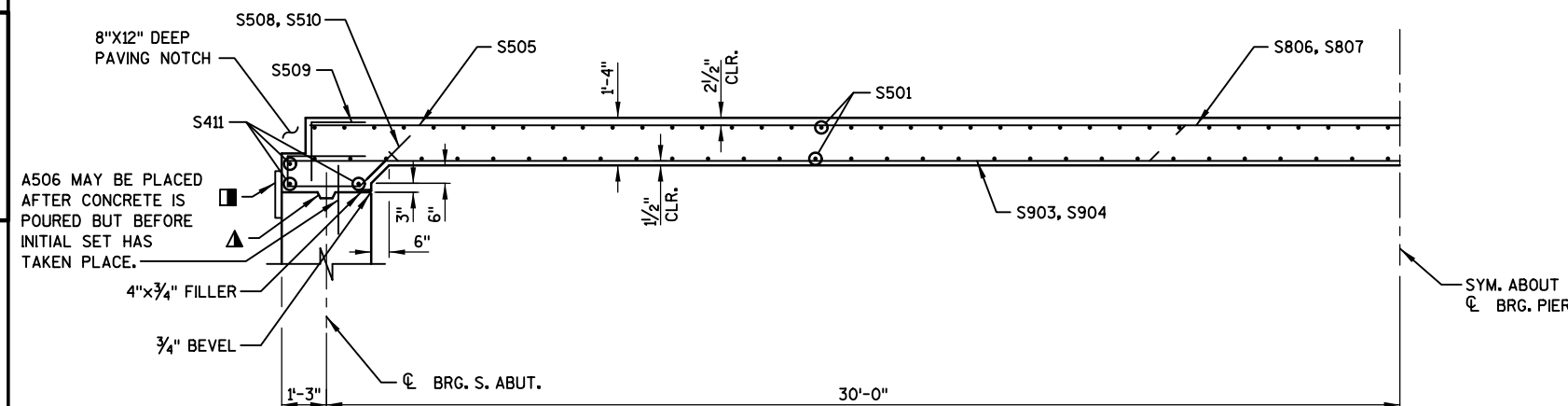
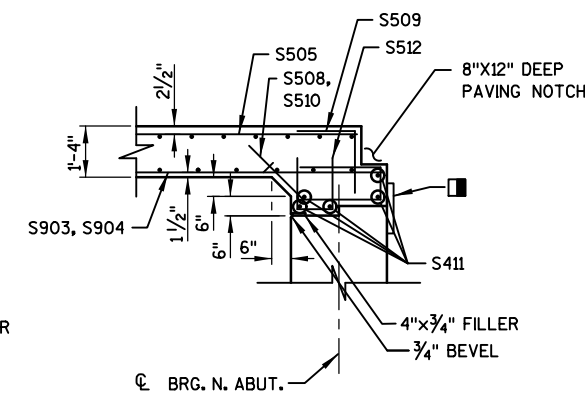
LEGEND

- 18" RUBBERIZED MEMBRANE WATERPROOFING.
- ▲ KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2"x6".
- ⊗ ¾" V-GROOVE REQ'D. EXTEND TO 6" FROM F.F. OF ABUT. DIAPHRAGMS.



PLAN

Z

**PIER DETAILS****HALF LONGITUDINAL SECTION AT SOUTH ABUTMENT****SECTION AT NORTH ABUTMENT**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
DRAWN BY		DT	PLANS CK'D. KRB
SUPERSTRUCTURE PLAN, SECTION, AND DETAILS			SHEET 9 OF 11

NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

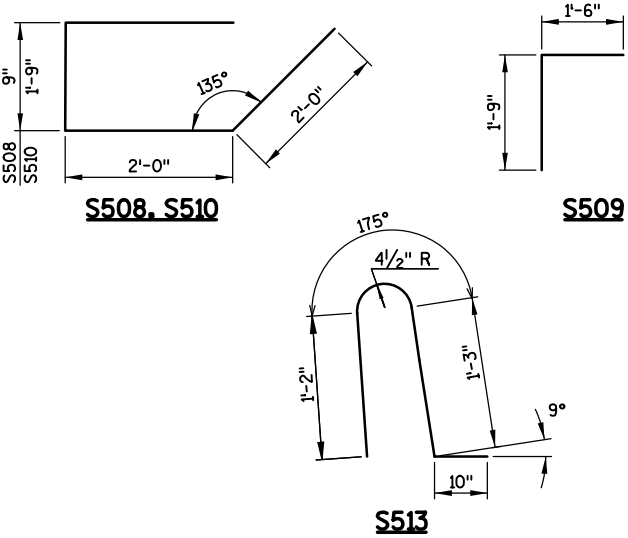
LEGEND

3/4" V-GROOVE REQ'D. EXTEND TO 6" FROM F.F. OF ABUT. DIAPHRAGMS.

SUPERSTRUCTURE
BILL OF BARS

COATED: 24,920 LBS

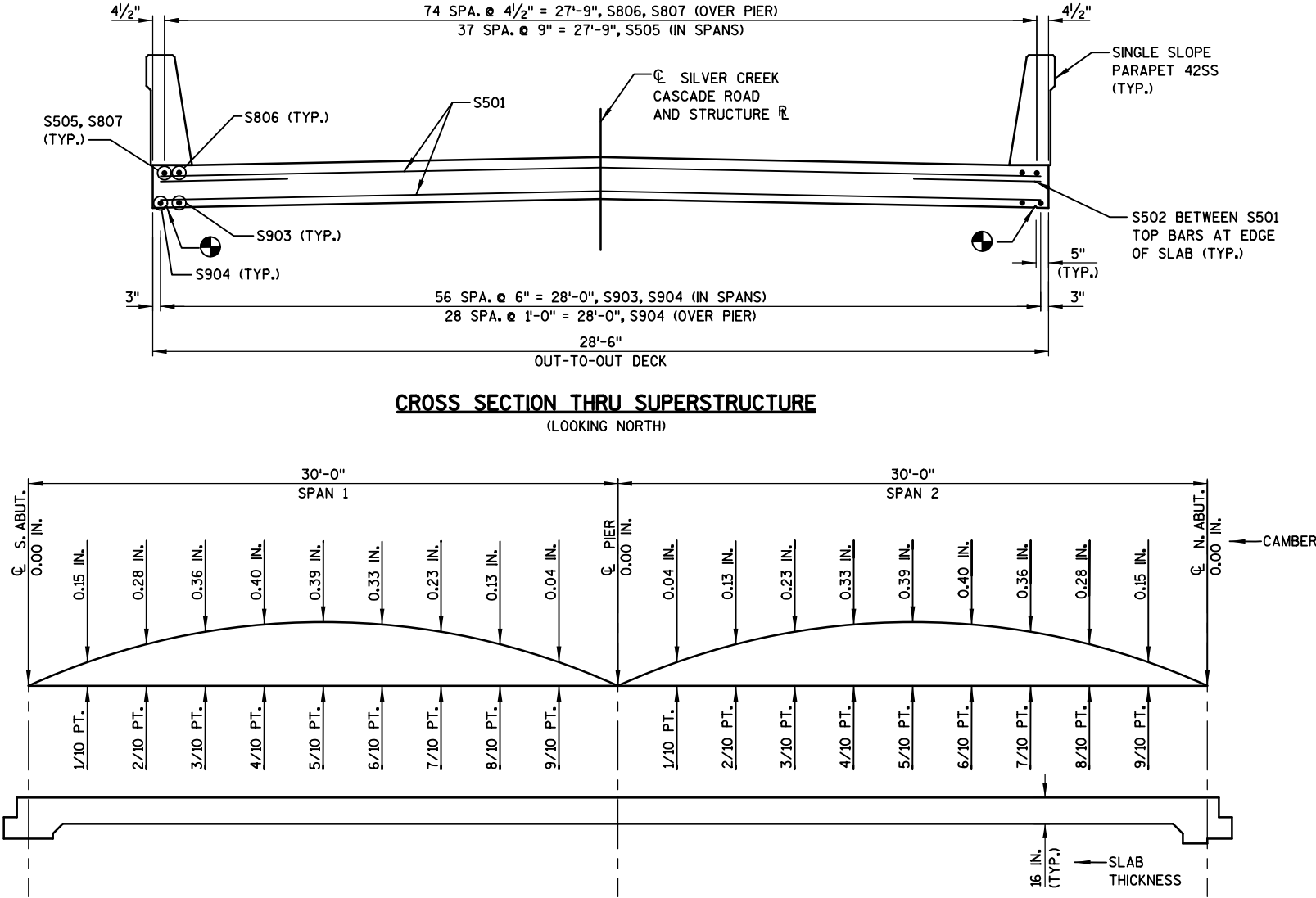
BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
S501	136	28'-2"		X	SLAB - TRANSVERSE - TOP & BOT.
S502	122	5'-0"		X	SLAB - TRANSVERSE - TOP
S903	56	21'-0"		X	SLAB - LONG. - BOTTOM
S904	58	34'-4"		X	SLAB - LONG. - BOTTOM
S505	76	20'-4"		X	SLAB - LONG. - TOP
S806	37	12'-0"		X	SLAB - LONG. - TOP
S807	38	26'-0"		X	SLAB - LONG. - TOP
S508	52	6'-6"	X	X	ABUT. DIAPHRAGM - VERT.
S509	52	3'-2"	X	X	ABUT. DIAPHRAGM - VERT.
S510	8	7'-6"	X	X	ABUT. DIAPHRAGM - VERT. - ENDS
S411	8	28'-2"		X	ABUT. DIAPHRAGM - HORIZ.
S512	26	3'-4"	X	X	ABUT. DIAPHRAGM - VERT. - N. ABUT.
S513	188	4'-5"	X	X	PARAPET - VERT.
S514	188	6'-8"	X	X	PARAPET - VERT.
S515	32	32'-7"		X	PARAPET - HORIZ.



TOP OF DECK ELEVATIONS

LOCATION	WEST EDGE OF DECK		C/L BRIDGE		EAST EDGE OF DECK	
	14.25' LT *		-		14.25' RT *	
	STATION	ELEV.	STATION	ELEV.	STATION	ELEV.
C/L S. ABUT.	8+91.00	818.35	8+91.00	818.61	8+91.00	818.35
0.1L POINT	8+94.00	818.30	8+94.00	818.56	8+94.00	818.30
0.2L POINT	8+97.00	818.26	8+97.00	818.52	8+97.00	818.26
0.3L POINT	9+00.00	818.22	9+00.00	818.48	9+00.00	818.22
0.4L POINT	9+03.00	818.18	9+03.00	818.44	9+03.00	818.18
0.5L POINT	9+06.00	818.14	9+06.00	818.40	9+06.00	818.14
0.6L POINT	9+09.00	818.11	9+09.00	818.37	9+09.00	818.11
0.7L POINT	9+12.00	818.07	9+12.00	818.33	9+12.00	818.07
0.8L POINT	9+15.00	818.04	9+15.00	818.30	9+15.00	818.04
0.9L POINT	9+18.00	818.01	9+18.00	818.27	9+18.00	818.01
C/L PIER	9+21.00	817.98	9+21.00	818.24	9+21.00	817.98
0.1L POINT	9+24.00	817.95	9+24.00	818.21	9+24.00	817.95
0.2L POINT	9+27.00	817.93	9+27.00	818.19	9+27.00	817.93
0.3L POINT	9+30.00	817.90	9+30.00	818.16	9+30.00	817.90
0.4L POINT	9+33.00	817.88	9+33.00	818.14	9+33.00	817.88
0.5L POINT	9+36.00	817.86	9+36.00	818.12	9+36.00	817.86
0.6L POINT	9+39.00	817.85	9+39.00	818.11	9+39.00	817.85
0.7L POINT	9+42.00	817.83	9+42.00	818.09	9+42.00	817.83
0.8L POINT	9+45.00	817.82	9+45.00	818.08	9+45.00	817.82
0.9L POINT	9+48.00	817.80	9+48.00	818.06	9+48.00	817.80
C/L N. ABUT.	9+51.00	817.79	9+51.00	818.05	9+51.00	817.79

ELEVATIONS SHOWN ARE FINISHED GRADE ELEVATIONS.
* DECK ELEVATIONS AT FACE OF PARAPET (13.00' LT & RT) ARE THE SAME AS AT EDGE OF DECK (DECK LEVEL UNDER PARAPET, SEE "SINGLE SLOPE PARAPET 42SS" SHEET FOR DETAIL).



CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS SLAB THICKNESS
PLUS CAMBER
PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS TOP OF SLAB FALSEWORK ELEVATION.

SURVEY TOP OF SLAB ELEVATIONS

	S. ABUT	5/10 PT.	PIER	5/10 PT.	N. ABUT.
WEST EDGE OF SLAB					
CROWN ON R/L					
EAST EDGE OF SLAB					

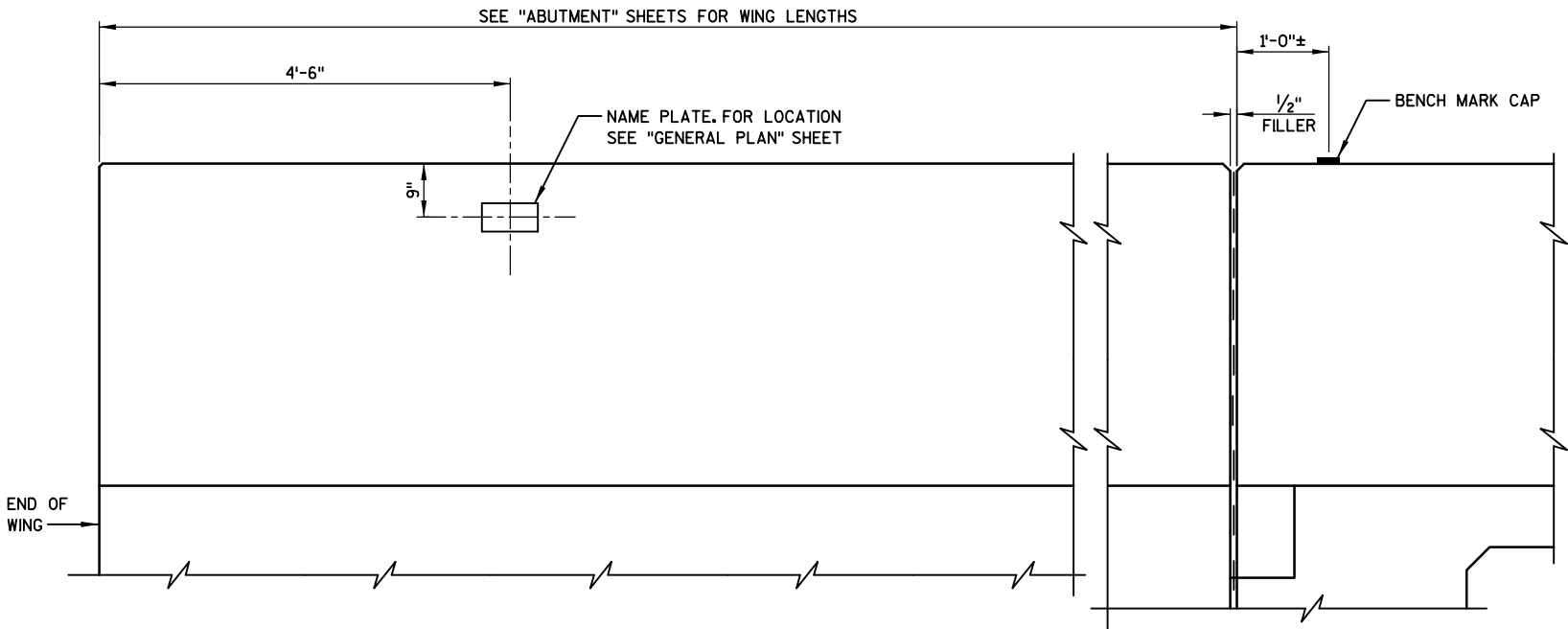
PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C OF ABUTMENTS, THE C OF PIER, AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

SINGLE SLOPE PARAPET 42SS

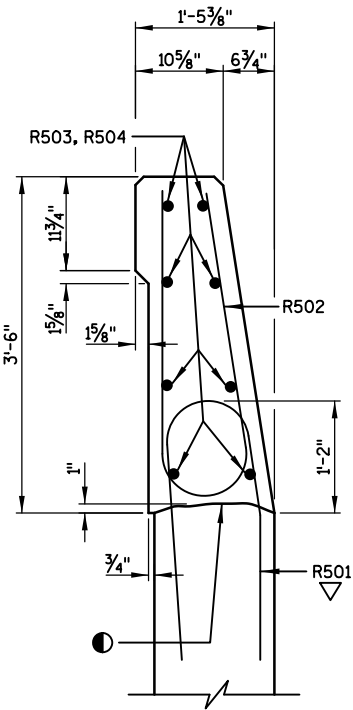
BILL OF BARS

COATED: 1,540 LBS

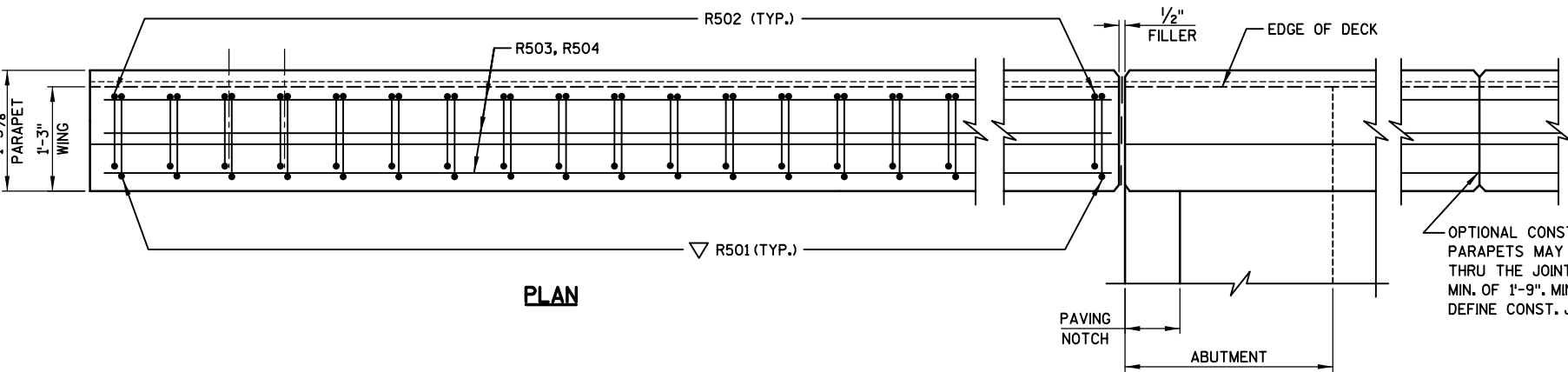
BAR MARK	NO. REQ'D	LENGTH	BENT	COAT	LOCATION
R501	85	5'-10"	X	X	PARAPET - VERT.
R502	85	6'-8"	X	X	PARAPET - VERT.
R503	24	9'-7"		X	PARAPET - HORIZ. - WING 1, 2, & 3
R504	8	23'-7"		X	PARAPET - HORIZ. - WING 4



INSIDE ELEVATION

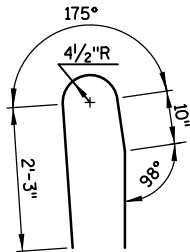


SECTION A-A

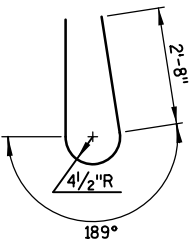


PLAN

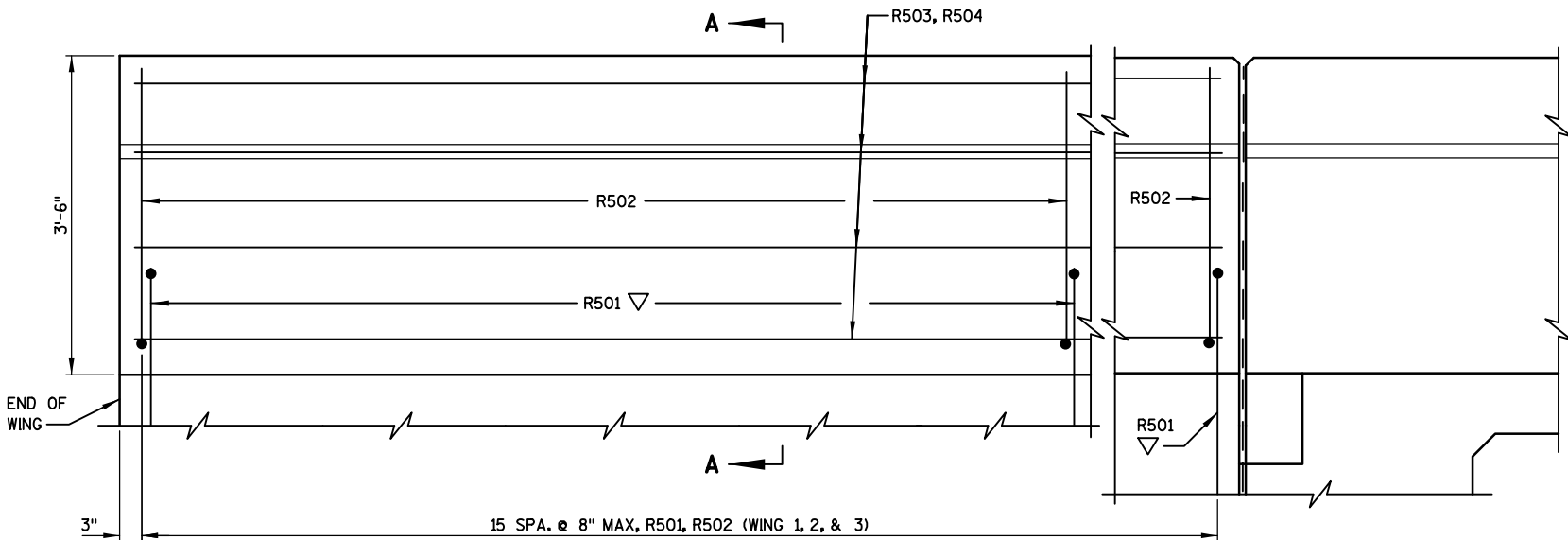
OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - 'V' GROOVE.



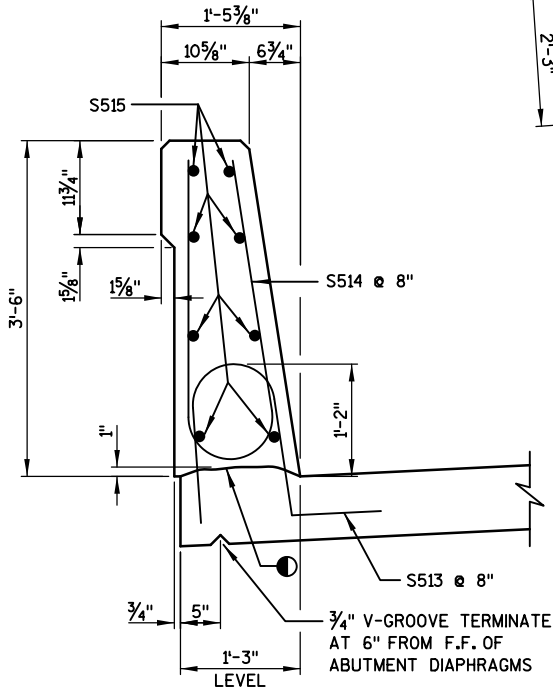
R501



R502



OUTSIDE ELEVATION



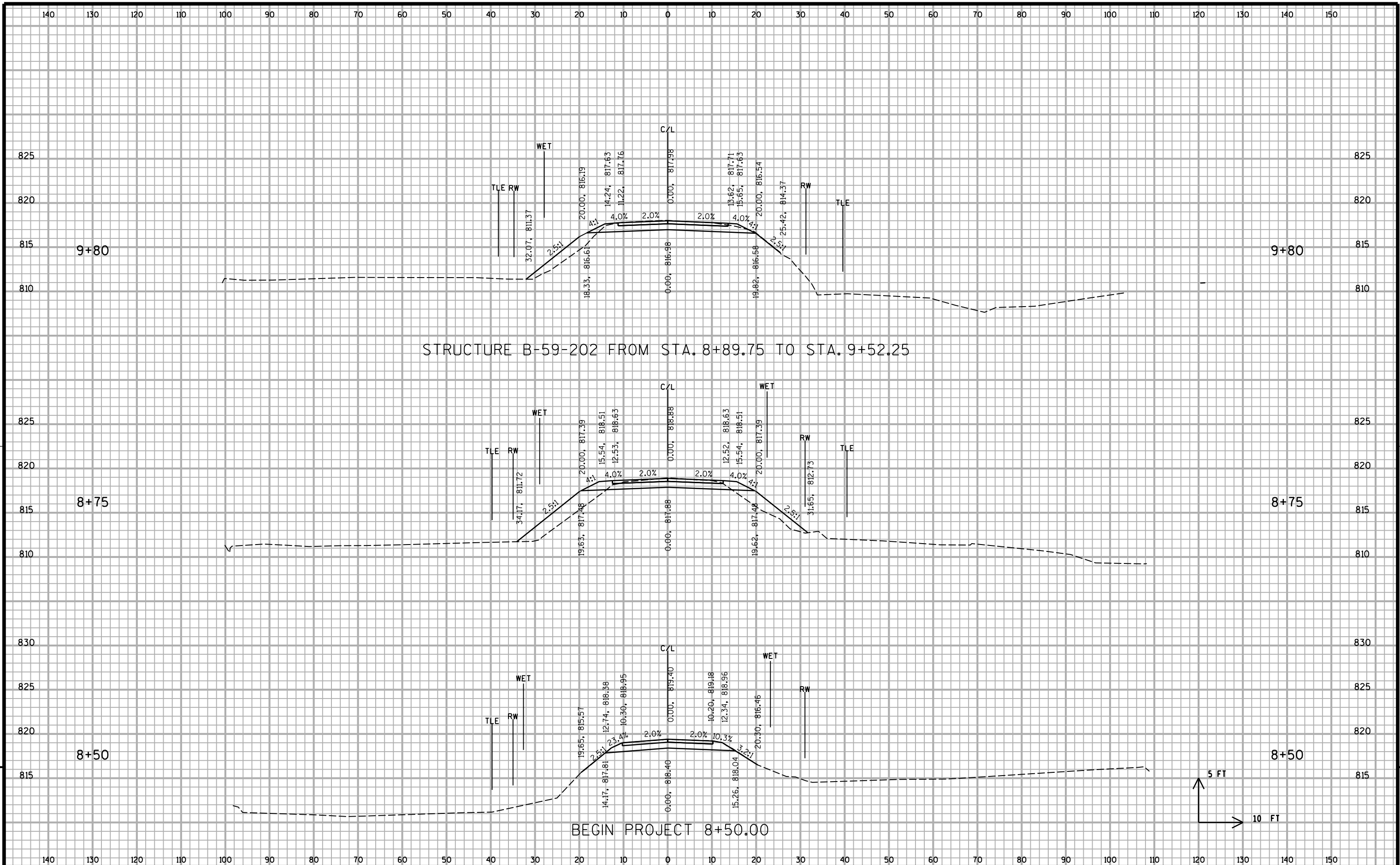
SECTION THRU PARAPET ON BRIDGE

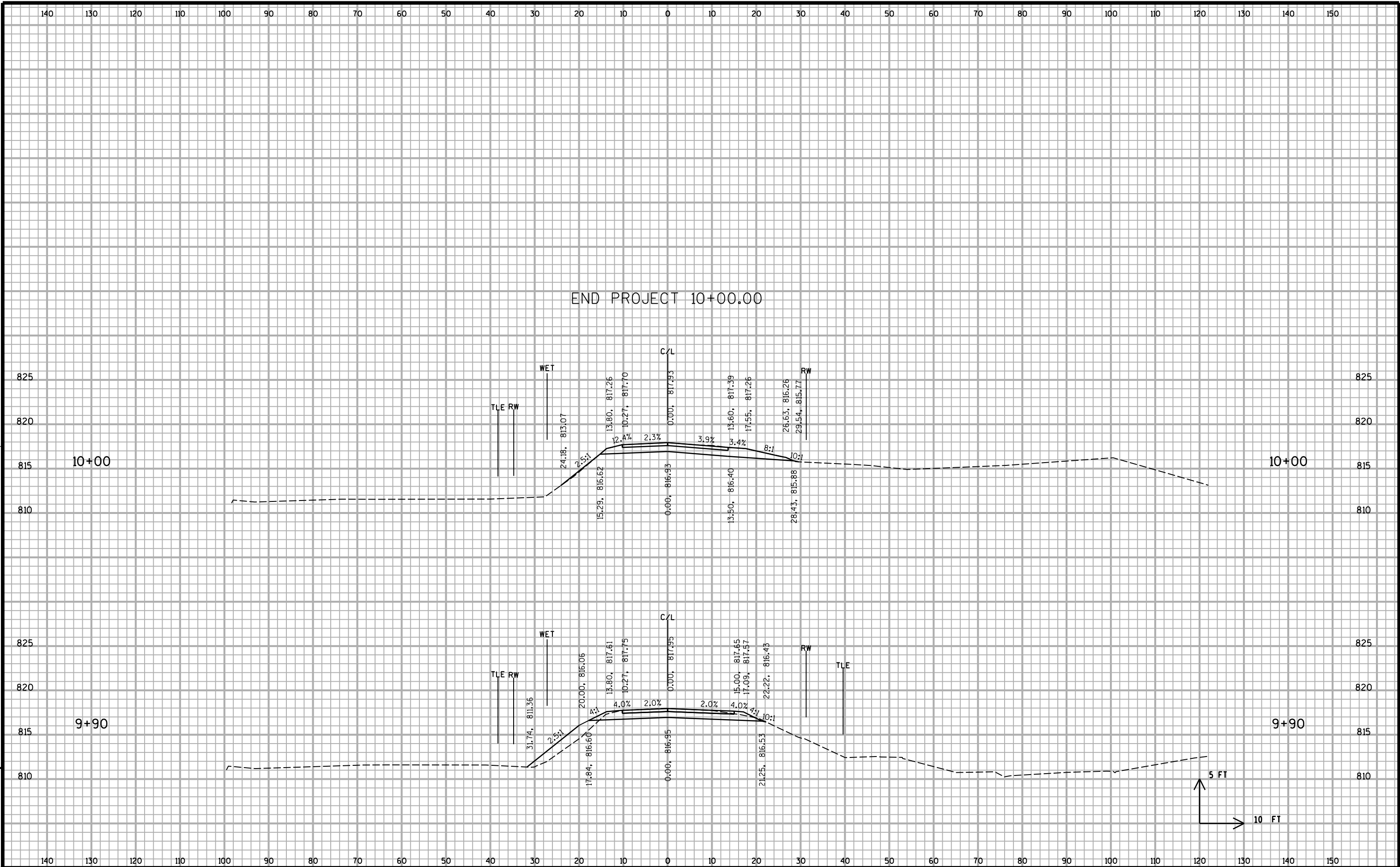
LEGEND

- CONST. JOINT - STRIKE OFF AS SHOWN.
- ▽ R501 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-202			
DRAWN BY		DTH	PLANS CK'D. KRB
SINGLE SLOPE PARAPET 42SS		SHEET 11 OF 11	

EARTHWORK SUMMARY										
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOLUME (CY)	
			CUT	FILL	EBS	CUT	UNEXPANDED FILL	EBS	CUT 1.00	FILL 1.25
8+50.00	850.00		26	1	3					
8+75.00	875.00	25.00	24	47	2	23	22	2	25	28
8+89.75	889.75	14.75	24	47	2	13	25	1	39	59
B-59-202										
9+52.25	952.25		32	17	3					
9+80.00	980.00	27.75	32	17	3	32	17	3	74	80
9+90.00	990.00	10.00	31	17	3	12	6	1	87	88
10+00.00	1000.00	10.00	38	1	4	13	3	1	101	91





Notes



Wisconsin Department of Transportation

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through innovation and exceptional service.

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GRE

JULY 2019

PROJECT ID: 4202-06-71

COUNTY: SHEBOYGAN

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control Plan)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 46

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T SHERMAN, CREEK ROAD
SILVER CREEK BRIDGE
LOC STR
SHEBOYGAN COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
4202-06-71		

PROJECT LOCATION

STATE PROJECT NUMBER
4202-06-71



DESIGN DESIGNATION

A.A.D.T.	2019	=	153
A.A.D.T.	2039	=	168
D.H.V.	2039	=	148
D.D.		=	60/40
T.		=	5.8%
DESIGN SPEED		=	50 MPH
ESALS		=	15,000

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT (Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE (To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

TELEPHONE

WATER

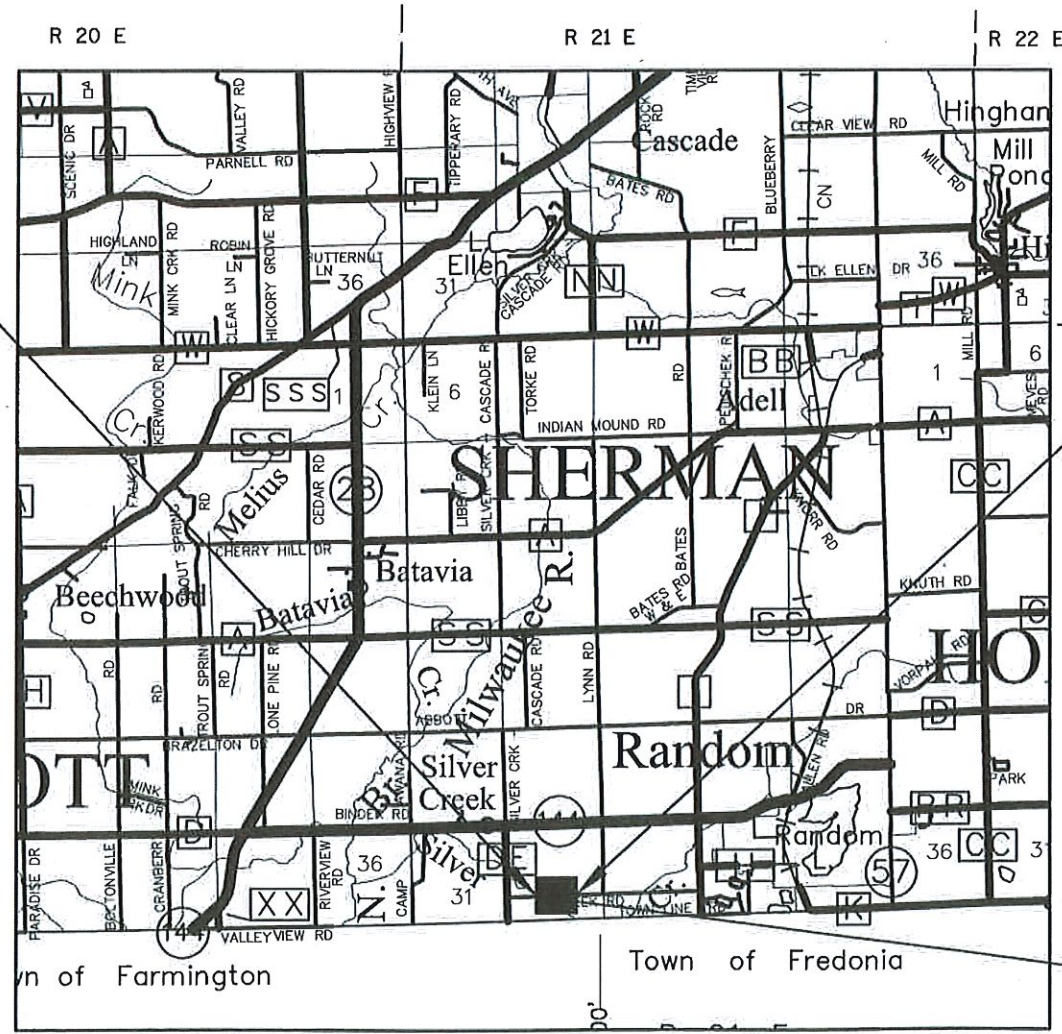
UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE

BEGIN PROJECT
STA. 9+40
Y=102241.181
X=139157.327

END PROJECT
STA. 10+90



LAYOUT

SCALE 0 2

TOTAL NET LENGTH OF CENTERLINE = 0.028

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE SHEBOYGAN COUNTY COORDINATES, IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ACCEPTED FOR
SHEBOYGAN COUNTY

1/14/2019
DATE
COUNTY HIGHWAY COMMISSIONER

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES

WISCONSIN
RYAN D. SCHAITEL
44367
GREEN B.
PROFESSIONAL ENGINEER

1-8-2019
(Date)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	AYRES ASSOCIATES
Designer	AYRES ASSOCIATES
Project Manager	TIMOTHY VERHAGEN
Regional Examiner	REGIONAL EXAMINER
Regional Supervisor	JAMES THOMPSON

APPROVED FOR THE DEPARTMENT

DATE: 1/18/2019
(Signature)

E

GENERAL NOTES

THE LOCATION OF EXISTING UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION FACTOR IS 30%.

CONSTRUCT ASPHALTIC SURFACE WITH A 1 3/4" UPPER LAYER AND A 2 1/4" LOWER LAYER.

PROPERTY LINES AS SHOWN ARE APPROXIMATE.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

BEARINGS SHOWN ON THIS PLAN ARE TRUE BEARINGS TO THE NEAREST SECOND.

ALL TIES ON THIS PLAN ARE HORIZONTAL UNLESS DESCRIBED OTHERWISE.

EROSION CONTROL LOCATIONS AS SHOWN ON THE EROSION CONTROL PLAN ARE APPROXIMATE. THE EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SUBGRADE SHOULDER POINTS ARE TO BE SEEDED AND EROSION MAT AS DIRECTED BY THE ENGINEER.

ALL ELEVATIONS ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF NAVD 88 (2012).

WISDOT WILL FURNISH A BENCHMARK MONUMENT TO BE SET BY THE CONTRACTOR.

SAW CUT LOCATIONS SHOWN ON THE PLAN ARE SUBJECT TO ADJUSTMENT BY THE ENGINEER IN THE FIELD. THE LINE OF SUCH SAW CUTS WILL BE NEATLY DELINEATED THROUGH THE ASPHALT WITHOUT ANY DAMAGE TO THE REMAINING PORTION OF THE EXISTING PAVEMENT.

UTILITIES

*WE ENERGIES - GAS

333 W. EVERETT, A299

MILWAUKEE, WISCONSIN 53203

ATTENTION: SEAN MEEHAN

E-MAIL:sean.meehan@we-energies.com

TELEPHONE 262-502-6813

*FRONTIER COMMUNICATIONS

1700 INDUSTRIAL DR

GREEN BAY, WI 54302

ATTENTION: JEREMIAH LUBEN

E-MAIL: jluben@ml-tech.com

TELEPHONE 920-655-8748

*-MEMBER OF DIGGERS HOTLINE



Dial  or (800)242-8511

www.DiggersHotline.com

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.20 ACRES

SOIL GROUP D

STANDARD ABBREVIATIONS

ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
AC	ASPHALT CEMENT	PT	POINT OF TANGENCY
AGG	AGGREGATE	PC	POINT OF CURVATURE
ASPH	ASPHALT	PI	POINT OF INTERSECTION
BM	BENCH MARK	PE	PRIVATE ENTRANCE
C/L	CENTERLINE	R	RADIUS
CONC	CONCRETE	REM	REMOVE
CMP	CORRUGATED METAL PIPE	R/L OR RL	REFERENCE LINE
CR.	CREEK	RCCP	REINFORCED CONCRETE CULVERT PIPE
D	DEGREE OF CURVE	RCPSS	REINFORCED CONCRETE PIPE STORM SEWER
DHV	DESIGN HOUR VOLUME	R.O.	RUNOUT
ESALS	EQUIVALENT SINGLE AXIS LOADS	R/W	RIGHT-OF-WAY
EXIST	EXISTING	STA	STATION
FE	FIELD ENTRANCE	SE	SUPER ELEVATION
HYD	HYDRANT	SS	STORM SEWER
IP	IRON PIPE OR PIN	T	TANGENT
L	LENGTH OF CURVE	TEL	TELEPHONE
LC	LONG CHORD OF CURVE	TLE	TEMPORARY LIMITED EASEMENT
LR	LENGTH OF RUNOFF	T	TRUCKS
MH	MANHOLE	VC	VERTICAL CURVE
		W	WELL

DEPARTMENT OF NATURAL RESOURCES

WDNR

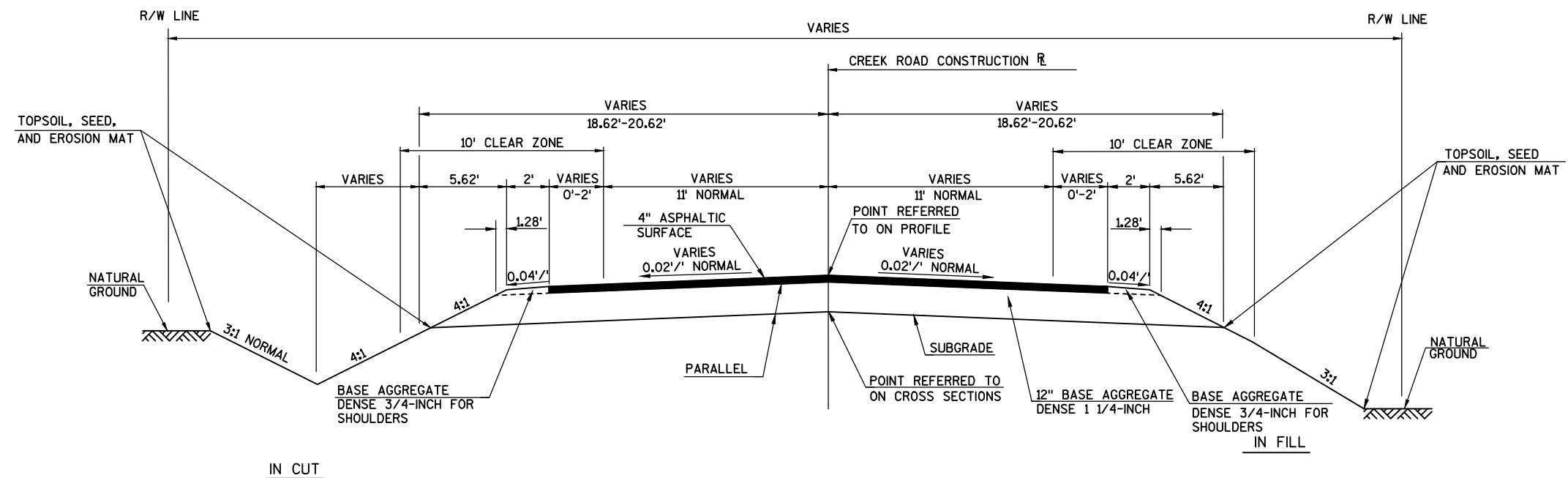
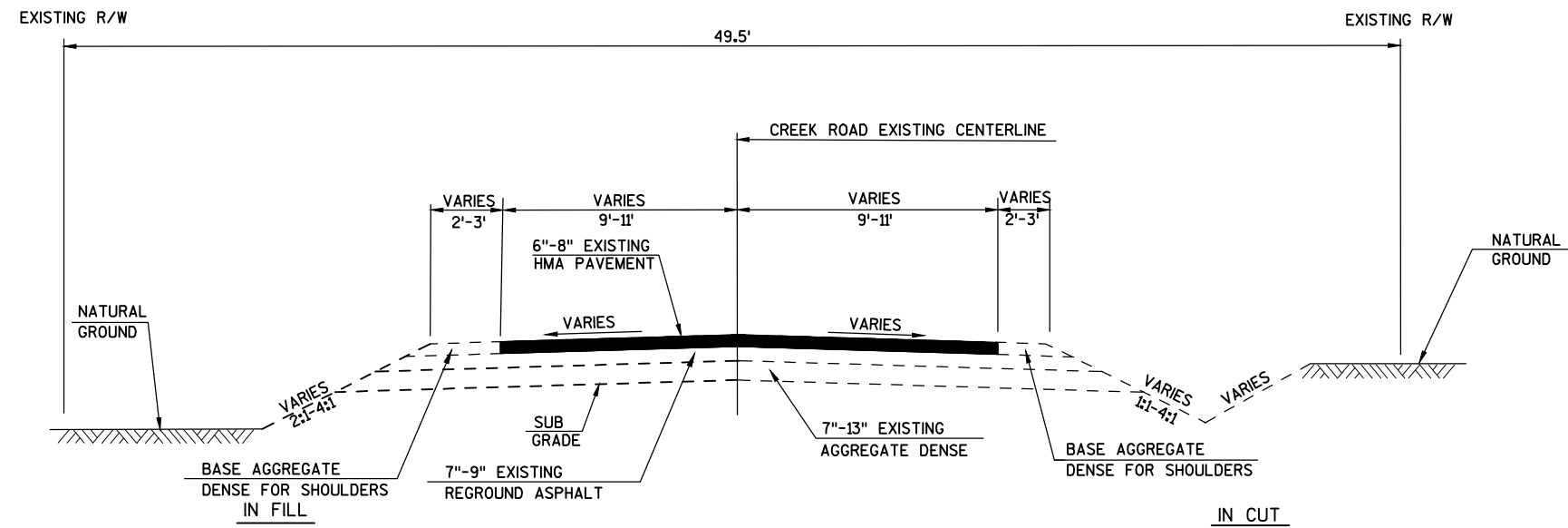
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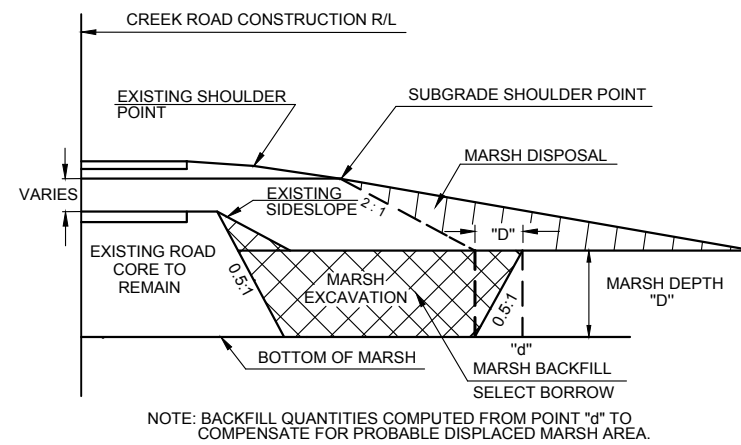
GREEN BAY, WISCONSIN 54313

ATTENTION: JAY SCHIEFELBEIN

E-MAIL: JEREMIAH.SCHIEFELBEIN@WISCONSIN.GOV

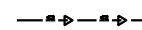
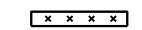


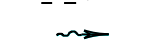
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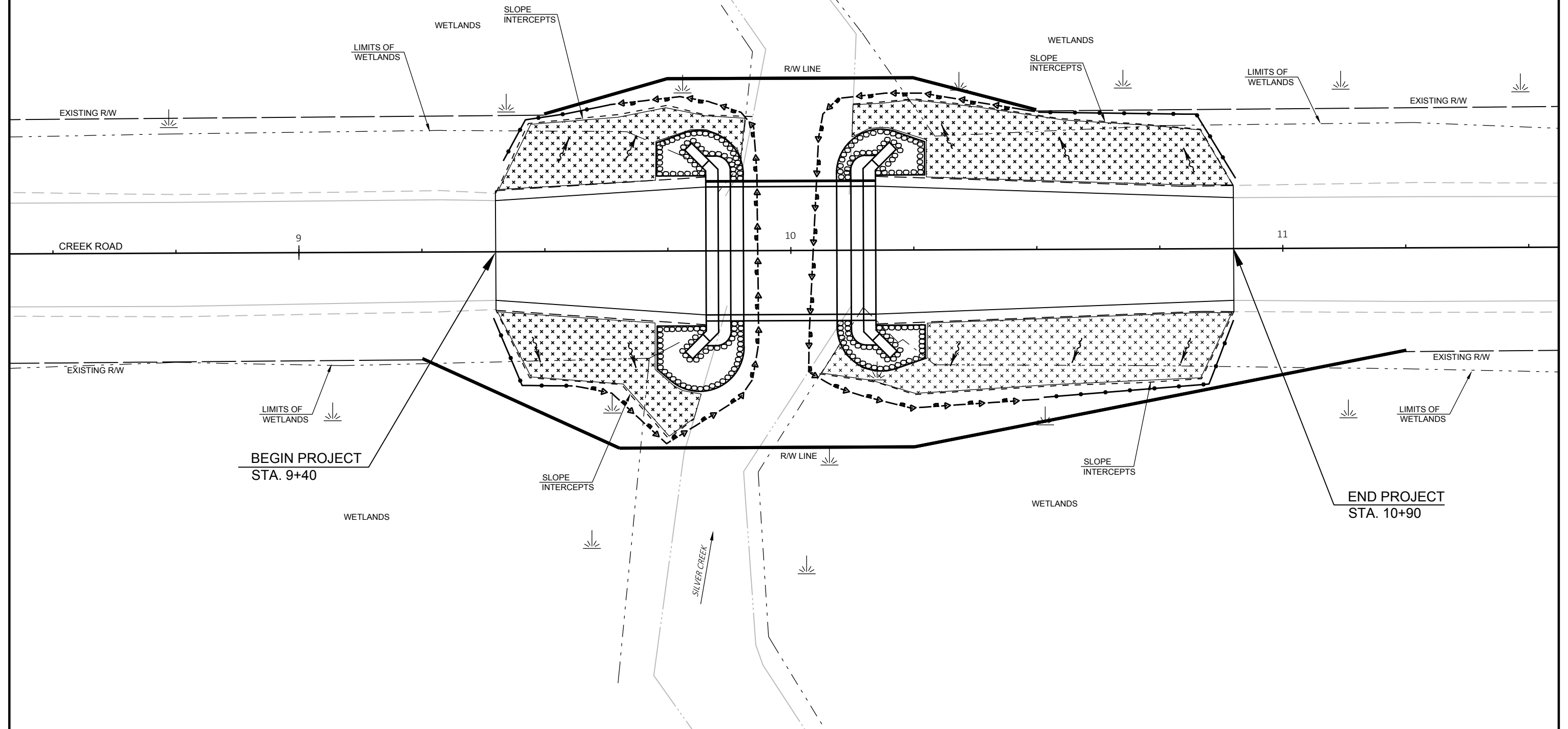


TYPICAL SECTION-MARSH EXCAVATION

LEGEND

-  TURBIDITY BARRIER
-  EROSION MAT CLASS 1, TYPE B
-  SILT FENCE
-  SLOPE INTERCEPT
-  SURFACE WATER FLOW

N



PROJECT NO: 4202-06-71

HWY: CREEK ROAD

COUNTY: SHEBOYGAN

EROSION CONTROL

SHEET

E

Estimate Of Quantities By Plan Sets

4202-06-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0010	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0012	205.0100	Excavation Common	CY	145.000	145.000
0014	205.0400	Excavation Marsh	CY	153.000	153.000
0020	206.1000	Excavation for Structures Bridges (structure) 03. B-59-203	LS	1.000	1.000
0022	208.0100	Borrow	CY	36.000	36.000
0024	208.1100	Select Borrow	CY	230.000	230.000
0026	210.1500	Backfill Structure Type A	TON	210.000	210.000
0032	213.0100	Finishing Roadway (project) 03. 4202-06-71	EACH	1.000	1.000
0034	305.0110	Base Aggregate Dense 3/4-Inch	TON	18.000	18.000
0036	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	315.000	315.000
0040	450.4000	HMA Cold Weather Paving	TON	18.000	18.000
0042	455.0605	Tack Coat	GAL	4.100	4.100
0044	465.0105	Asphaltic Surface	TON	69.000	69.000
0048	502.0100	Concrete Masonry Bridges	CY	112.000	112.000
0050	502.3200	Protective Surface Treatment	SY	125.000	125.000
0056	505.0400	Bar Steel Reinforcement HS Structures	LB	4,500.000	4,500.000
0058	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	13,340.000	13,340.000
0064	513.4061	Railing Tubular Type M	LF	71.000	71.000
0066	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0070	550.2108	Piling CIP Concrete 10 3/4 X 0.50-Inch	LF	490.000	490.000
0072	606.0300	Riprap Heavy	CY	105.000	105.000
0076	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0082	618.0100	Maintenance And Repair of Haul Roads (project) 03. 4202-06-71	EACH	1.000	1.000
0084	619.1000	Mobilization	EACH	0.300	0.300
0086	624.0100	Water	MGAL	3.000	3.000
0088	625.0100	Topsoil	SY	250.000	250.000
0090	628.1504	Silt Fence	LF	185.000	185.000
0092	628.1520	Silt Fence Maintenance	LF	370.000	370.000
0094	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0096	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0100	628.2004	Erosion Mat Class I Type B	SY	250.000	250.000
0102	628.6005	Turbidity Barriers	SY	224.000	224.000
0106	630.0120	Seeding Mixture No. 20	LB	7.000	7.000
0108	630.0200	Seeding Temporary	LB	7.000	7.000
0110	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000

Estimate Of Quantities By Plan Sets

4202-06-71					
Line	Item	Item Description	Unit	Total	Qty
0112	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0116	638.2602	Removing Signs Type II	EACH	8.000	8.000
0118	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0120	642.5201	Field Office Type C	EACH	0.300	0.300
0122	643.0420	Traffic Control Barricades Type III	DAY	1,540.000	1,540.000
0124	643.0705	Traffic Control Warning Lights Type A	DAY	2,520.000	2,520.000
0126	643.0900	Traffic Control Signs	DAY	1,120.000	1,120.000
0128	643.5000	Traffic Control	EACH	0.300	0.300
0130	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0132	645.0120	Geotextile Type HR	SY	220.000	220.000
0134	646.1020	Marking Line Epoxy 4-Inch	LF	38.000	38.000
0136	650.4500	Construction Staking Subgrade	LF	116.000	116.000
0138	650.5000	Construction Staking Base	LF	116.000	116.000
0144	650.6500	Construction Staking Structure Layout (structure) 03. B-59-203	LS	1.000	1.000
0150	650.9910	Construction Staking Supplemental Control (project) 03. 4202-06-71	LS	1.000	1.000
0152	650.9920	Construction Staking Slope Stakes	LF	116.000	116.000
0156	690.0150	Sawing Asphalt	LF	40.000	40.000
0158	715.0502	Incentive Strength Concrete Structures	DOL	672.000	672.000

CLEARING AND GRUBBING

STATION	TO	STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
9+00	-	11+00	CREEK ROAD	2	2
TOTALS				2	2

BASE AGGREGATE DENSE & WATER

STATION	TO	STATION	LOCATION	305.0110 BASE AGG. 3/4-INCH TON	305.0120 BASE AGG. 1 1/4-INCH TON	624.0100 WATER MGAL
9+40	-	9+83.4	CREEK ROAD	7	114	1
10+17	-	10+90	CREEK ROAD	11	201	2
TOTALS				18	315	3

ASPHALTIC SURFACE

STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON	450.4000 COLD WEATHER PAVING TON
9+40	-	9+83.4	CREEK ROAD	1.5	25	7
10+17	-	10+90	CREEK ROAD	2.6	44	11
TOTALS				4.1	69	18

TOPSOIL AND SEED

STATION	TO	STATION	LOCATION	625.0100 TOPSOIL SY	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB
9+40	-	9+83.4	CREEK ROAD, LT	39	1	1
9+40	-	9+83.4	CREEK ROAD, RT	38	1	1
10+17	-	10+90	CREEK ROAD, LT	63	2	2
10+17	-	10+90	CREEK ROAD, RT	68	2	2
UNDISTRIBUTED				42	1	1
TOTALS				250	7	7

SILT FENCE

STATION	TO	STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 MAINTENANCE LF
9+40	-	9+63	CREEK ROAD, LT	26	52
9+40	-	9+55	CREEK ROAD, RT	25	50
10+50	-	10+90	CREEK ROAD, LT	48	96
10+50	-	10+90	CREEK ROAD, RT	48	96
UNDISTRIBUTED				38	76
TOTALS				185	370

EARTHWORK SUMMARY

Division	From/To Station	Location	Excavation Common (item #205.0100)	Unusable Pavement Material (4)	Available Material (5)	Excavation Marsh (6)	Expanded Marsh Backfill (10) (item #208.1100)	Unexpanded Fill	Expanded Fill (13)	Mass Ordinate +/- (14)
			Cut (2)			(item #205.0400)	Factor 1.50		Factor 1.30	
1	9+40 - 10+90	CREEK ROAD	145	43	102	153	230	106	138	-36
Division 1 Totals			145	43	102	153	230	106	138	-36

2) Unusable Pavement Material is included in Cut
4) Unusable Pavement Material = Existing Asphaltic Pavement. Backfill any areas below subgrade with borrow .
5) Available Material = Cut - Unusuable Pavement Material
6) Marsh Excavation. To be backfilled w ith Select Borrow Material as show n in cross sections.
10) Expanded Marsh Backfill - This is to be filled w ith Select Borrow material. Marsh Backfill Factor = 1.5. Item Number 208.1100
13) Expanded Fill Factor = 1.3 Expanded Fill = Unexpanded Fill * Fill Factor
14) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material w ithin the Division. Minus indicates a shortage of material w ithin the Division.

ALL ITEMS ARE CATEGORY CODE 0010 UNLESS OTHERWISE STATED

MOBILIZATIONS EROSION CONTROL

LOCATION	628.1905 MOBILIZATIONS EROSION CONROL	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL
	EACH	EACH
CREEK ROAD	5	3
	5	3

EROSION MAT

STATION	TO	STATION	LOCATION	628.2004 CLASS I TYPE B SY
9+40	-	9+83.4	CREEK ROAD, LT	39
9+40	-	9+83.4	CREEK ROAD, RT	38
10+17	-	10+90	CREEK ROAD, LT	63
10+17	-	10+90	CREEK ROAD, RT	68
UNDISTRIBUTED				42
TOTAL				250

TURBIDITY BARRIERS

STATION	LOCATION	628.6005 SY
WEST ABUTMENT	CREEK ROAD	104
EAST ABUTMENT	CREEK ROAD	120
TOTAL		224

REMOVING SIGNS & SUPPORTS

STATION	LOCATION	638.2602 SIGNS TYPE II EACH	638.3000 SMALL SIGN SUPPORTS EACH	REMARKS
WEST AND EAST PROJECT LIMITS	CREEK ROAD	2	2	NARROW BRIDGE
9+83.4	CREEK ROAD, LT & RT	3	2	
10+17	CREEK ROAD, LT & RT	3	2	
TOTALS		8	6	

SIGNS TYPE II AND WOOD POSTS

STATION	LOCATION	634.0612 POSTS WOOD 4"x6"x12'	637.2230 SIGNS TYPE II REFLECTIVE F	
		EACH	W5-52L SF	W5-52R SF
NW QUADRANT	CREEK ROAD, LT	1	3	-
SW QUADRANT	CREEK ROAD, RT	1	-	3
NE QUADRANT	CREEK ROAD, LT	1	-	3
SE QUADRANT	CREEK ROAD, RT	1	3	-
SUBTOTALS		4	6	6
TOTALS		4	12	

TRAFFIC CONTROL SUMMARY

LOCATION	APPROXIMATE SERVICE DAYS	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS		REMARKS
		NO. IN SERVICE	DAYS	NO. IN SERVICE	DAYS	NO. IN SERVICE	DAYS	
CREEK ROAD / CTH DE	70	2	140	4	280	2	140	BRIDGE OUT 0.4 MILES AHEAD - SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
WEST OF WORK ZONE LIMITS	70	2	140	4	280	4	280	
WEST WORK ZONE LIMITS	70	5	350	6	420	1	70	
EAST WORK ZONE LIMITS	70	5	350	6	420	1	70	SEE BARRICADES AND SIGNS FOR VARIOUS MAINLINE CLOSURES DETAIL D
EAST OF WORK ZONE LIMITS	70	4	280	8	560	4	280	SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
CREEK ROAD / LYNN ROAD	70	2	140	4	280	2	140	BRIDGE OUT 0.6 MILES AHEAD - SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
CREEK ROAD / CTH I	70	2	140	4	280	2	140	BRIDGE OUT 1.5 MILES AHEAD - SEE BARRICADES AND SIGNS FOR MAINLINE CLOSURES DETAIL C
TOTALS		1,540		2,520		1,120		

ALL ITEMS ARE CATEGORY CODE 0010 UNLESS OTHERWISE STATED

MARKING LINE					
STATION	TO	STATION	LOCATION	646.1020 EPOXY 4-INCH YELLOW LF	REMARKS
9+40	-	10+90	CREEK ROAD	38	CENTERLINE SKIPS
TOTAL				38	

SAWING ASPHALT		
STATION	LOCATION	690.0150 LF
9+40	CREEK ROAD	20
10+90	CREEK ROAD	20
TOTAL		40

CONSTRUCTION STAKING									
CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6500	650.9910	650.9920
					SUBGRADE	BASE	STRUCTURE	SUPPLEMENTAL	SLOPE
							LAYOUT	CONTROL	STAKES
					LF	LF	B-59-203	4202-06-71	
							LS	LS	LF
0010	9+40	-	9+83.4	CREEK ROAD	43	43	-	1	43
0010	10+17	-	10+90	CREEK ROAD	73	73	-	-	73
0010	SUBTOTALS				116	116	0	1	116
0020	10+00			B-59-203	-	-	1	-	-
0020	SUBTOTALS				0	0	1	0	0
TOTALS					116	116	1	1	116

ALL ITEMS ARE CATEGORY CODE 0010 UNLESS OTHERWISE STATED

CONVENTIONAL SYMBOLS
FOUND IRON PIPE/PIN (1" UNLESS NOTED)
R/W MONUMENT
R/W STANDARD
SIGN
SECTION CORNER MONUMENT
SECTION CORNER SYMBOL
FEE (HATCH VARIES)
SECTION LINE
QUARTER LINE
SIXTEENTH LINE
NEW REFERENCE LINE
NEW R/W LINE
EXISTING R/W LINE
PROPERTY LINE
LOT & TIE
CORPORATE LIMITS
TEMPORARY LIMITED EASEMENT
FENCE
SLOPE INTERCEPTS
PERMANENT LIMITED EASEMENT
NO ACCESS (BY STATUTORY AUTHORITY)
NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)
ACCESS CONTROL BY ACQUISITION
ACCESS RESTRICTED (BY PREVIOUS PROJECT/CONTROL)

CONVENTIONAL ABBREVIATIONS
ACCESS POINT/ DRIVEWAY CONNECTION
ACCESS RIGHTS
ACRES
AND OTHERS
CENTERLINE
CERTIFIED SURVEY MAP
CORNER
DOCUMENT
EASEMENT
FIELD ENTRANCE
LAND CONTRACT
MONUMENT
PAGE
PERMANENT LIMITED EASEMENT
PROPERTY LINE
RECORDED AS
AP
AR
ET.AL.
C/L
CSM
COR.
DOC.
EASE.
F.E.
LC
MON.
P.
PLE
PL
(100')
BUILDING
REFERENCE LINE
RELEASE OF RIGHTS
REMAINING
RIGHT-OF-WAY
SECTION
STATION
TEMPORARY LIMITED EASEMENT
VOLUME
CURVE DATA
LONG CHORD
LONG CHORD BEARING
RADIUS
DEGREE OF CURVE
CENTRAL ANGLE OR DELTA
LENGTH OF CURVE
TANGENT
BLDG
R/L
ROR
REM.
R/W
SEC.
STA.
TLE
V.
LCH
LCB
R
D
DELTA
L
TAN

CONVENTIONAL UTILITY SYMBOLS
WATER
GAS
TELEPHONE
OVERHEAD
TRANSMISSION LINES
ELECTRIC
SANITARY SEWER
STORM SEWER
CABLE TELEVISION
FIBER OPTIC
SAN
SS
TY
FO

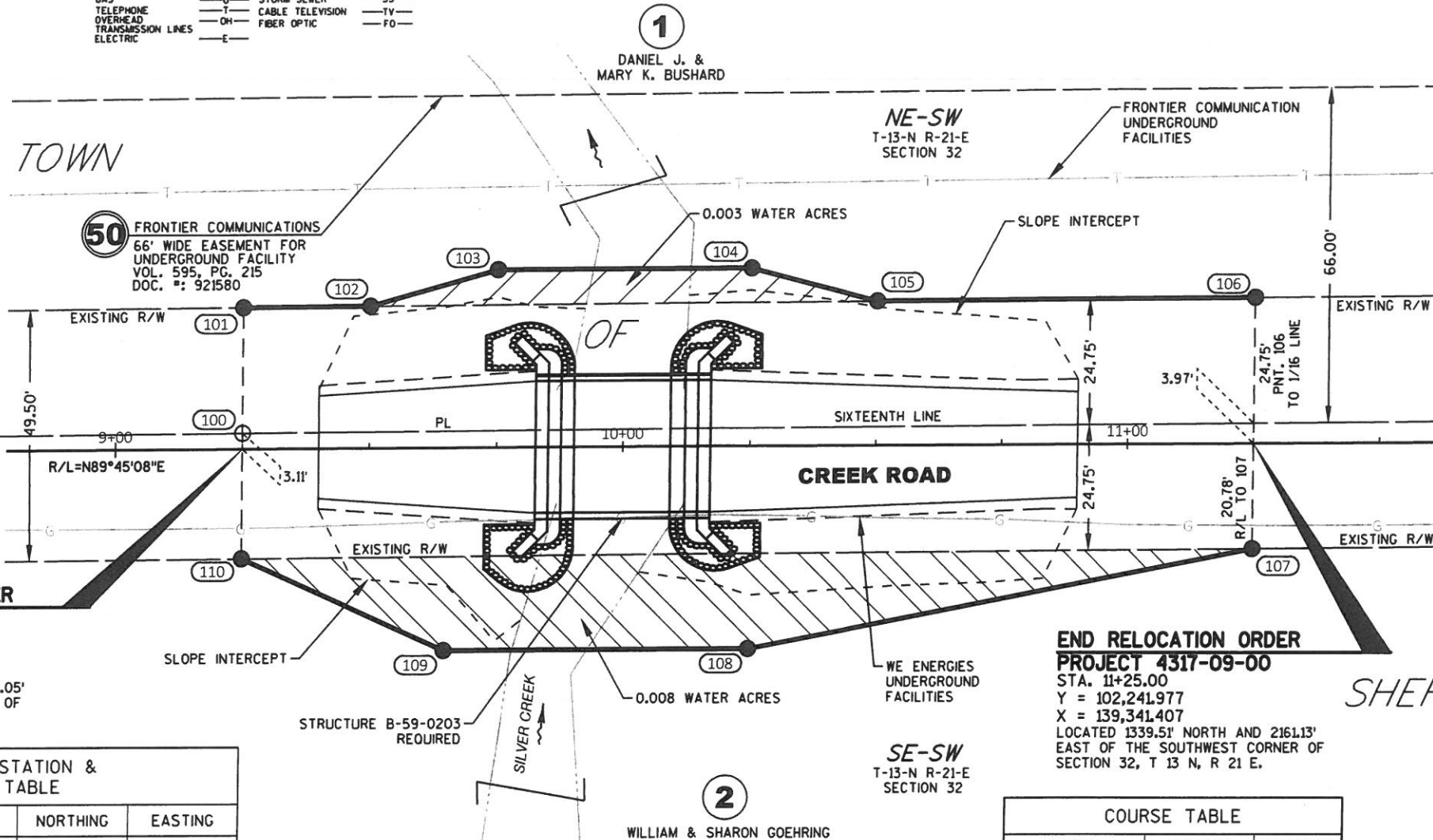
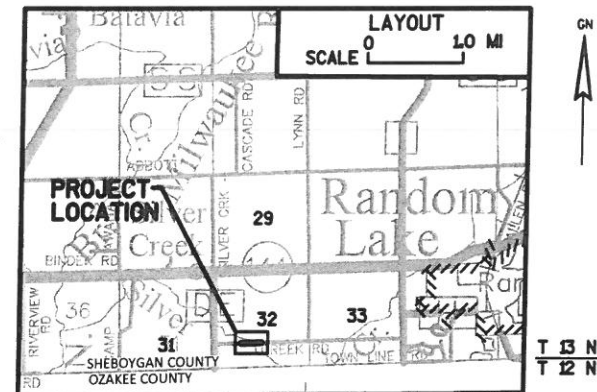
SCHEDULE OF LANDS AND INTERESTS REQUIRED

PARCEL NO.	OWNER(S)	INTEREST REQUIRED	R/W (ACRES)		
			FEE	EXISTING	TOTAL
1	DANIEL J. & MARY K. BUSHARD	FEE	0.01	0.11	0.12
2	WILLIAM & SHARON GOEHRING	FEE	0.06	0.11	0.17
50	FRONTIER COMMUNICATIONS	RELEASE OF RIGHTS			

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN.

R/W PROJECT NUMBER 4202-06-00	SHEET NUMBER 4.01	TOTAL SHEETS 1
FEDERAL PROJECT NUMBER		
PLAT OF RIGHT-OF-WAY REQUIRED FOR T SHERMAN, CREEK ROAD (SILVER CREEK BRIDGE)		
LOC STR SHEBOYGAN COUNTY		
CONSTRUCTION PROJECT NUMBER 4202-06-71		

NET CENTERLINE LENGTH = 0.038 MILES



BEGIN RELOCATION ORDER

PROJECT 4202-06-00

STA. 9+25.00

Y = 102,241.116

X = 139,142.327

LOCATED 1338.65' NORTH AND 1962.05'

EAST OF THE SOUTHWEST CORNER OF

SECTION 32, T 13 N, R 21 E.

R/W POINT STATION & OFFSET TABLE				
POINT	STATION	OFFSET	NORTHING	EASTING
100	9+25.00	3.11'	102,244.226	139,142.314
101	9+25.00	27.86'	102,268.976	139,142.207
102	9+50.00	27.97'	102,269.192	139,167.206
103	9+75.00	35.00'	102,276.332	139,192.176
104	10+25.00	35.00'	102,276.548	139,242.175
105	10+50.00	28.40'	102,270.054	139,267.205
106	11+25.00	28.72'	102,270.701	139,342.201
107	11+25.00	20.78'	102,221.201	139,342.415
108	10+25.00	40.00'	102,201.549	139,242.500
109	9+65.00	40.00'	102,201.289	139,182.500
110	9+25.00	21.64'	102,219.476	139,142.421

END RELOCATION ORDER

PROJECT 4317-09-00

STA. 11+25.00

Y = 102,241.977

X = 139,341.407

LOCATED 1339.51' NORTH AND 2161.13'

EAST OF THE SOUTHWEST CORNER OF

SECTION 32, T 13 N, R 21 E.

COURSE TABLE		
COURSE	BEARING	DISTANCE
100-101	N00°14'52"W	24.75'
101-102	N89°30'21"E	25.00'
102-103	N74°02'30"E	25.97'
103-104	N89°45'08"E	50.00'
104-105	S75°27'18"E	25.86'
105-106	N89°30'21"E	75.00'
106-107	S00°14'52"E	49.50'
107-108	S78°52'22"W	101.83'
108-109	S89°45'08"W	60.00'
109-110	N65°35'34"W	44.01'
110-100	N00°14'52"W	24.75'

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, SHEBOYGAN ZONE, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4" X 24" CAPPED IRON BARS), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW REFERENCE LINES.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPANCIAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINT OF REFERENCE:

EXISTING HIGHWAY RIGHT-OF-WAY FOR CREEK ROAD SHOWN HEREIN IS BASED ON PAGE 38 OF RECORDS IN THE TOWN OF SHERMAN FOLDER AT THE SHEBOYGAN COUNTY SURVEYORS OFFICE.

ACCEPTED FOR
TOWN OF SHERMAN

5/1/2018 (Date)
William Goehring (Signature)
Town Chairman

ORIGINAL PLAT PREPARED BY

AYRES ASSOCIATES

THIS SURVEY IS PREPARED AT THE REQUEST OF THE TOWN OF SHERMAN.

THE FIELD SURVEY WAS PERFORMED IN MARCH/APRIL 2017.

THIS SURVEY IS CORRECT TO THE BEST OF MY KNOWLEDGE AND BELIEF.



(SIGNATURE) [Signature]
DATE: 03/02/2018 4/05/2018
(PRINTED NAME) JAMES R. CAPPEART
(REGISTRATION NUMBER) S-3044

Standard Detail Drawing List

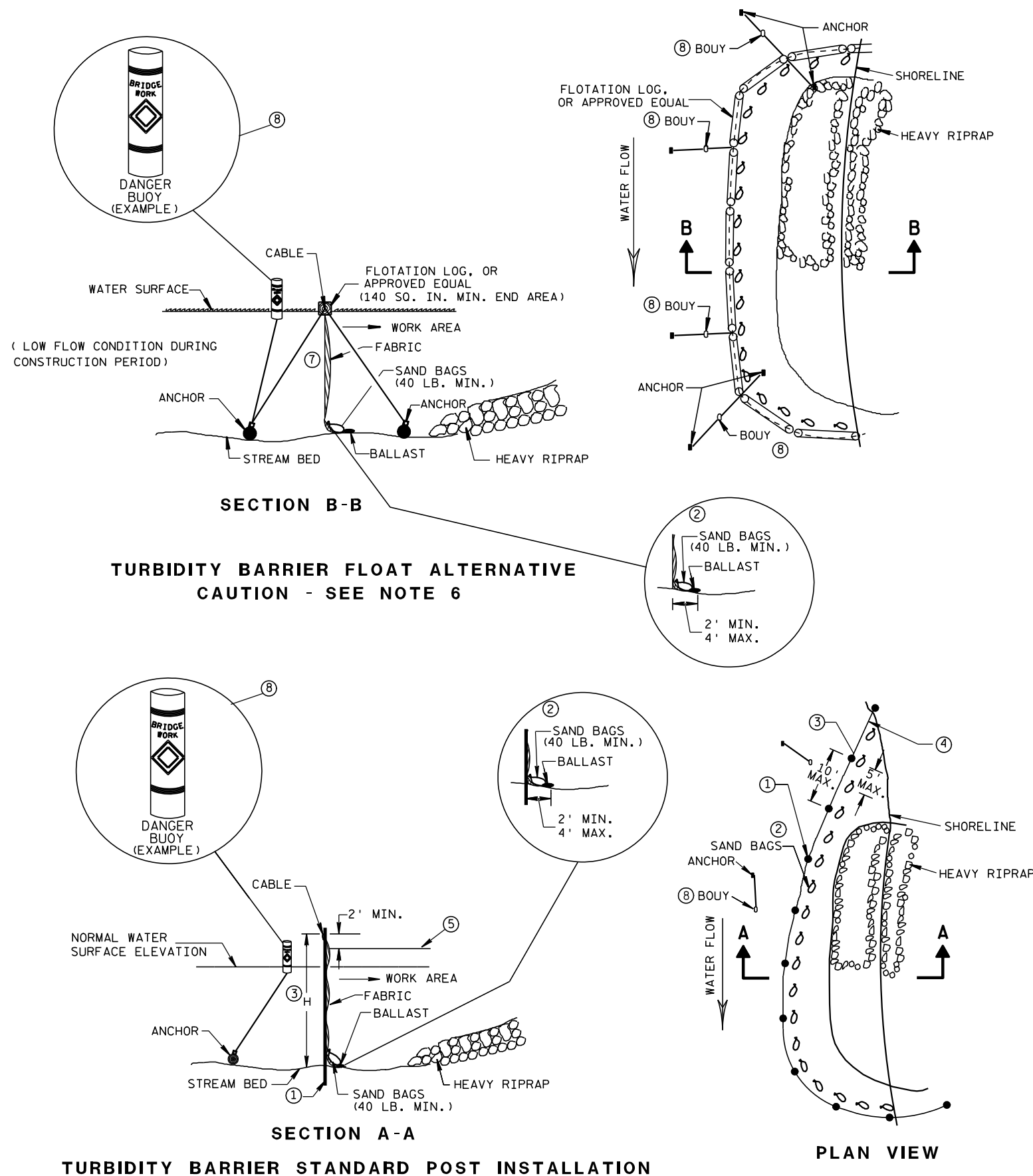
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER

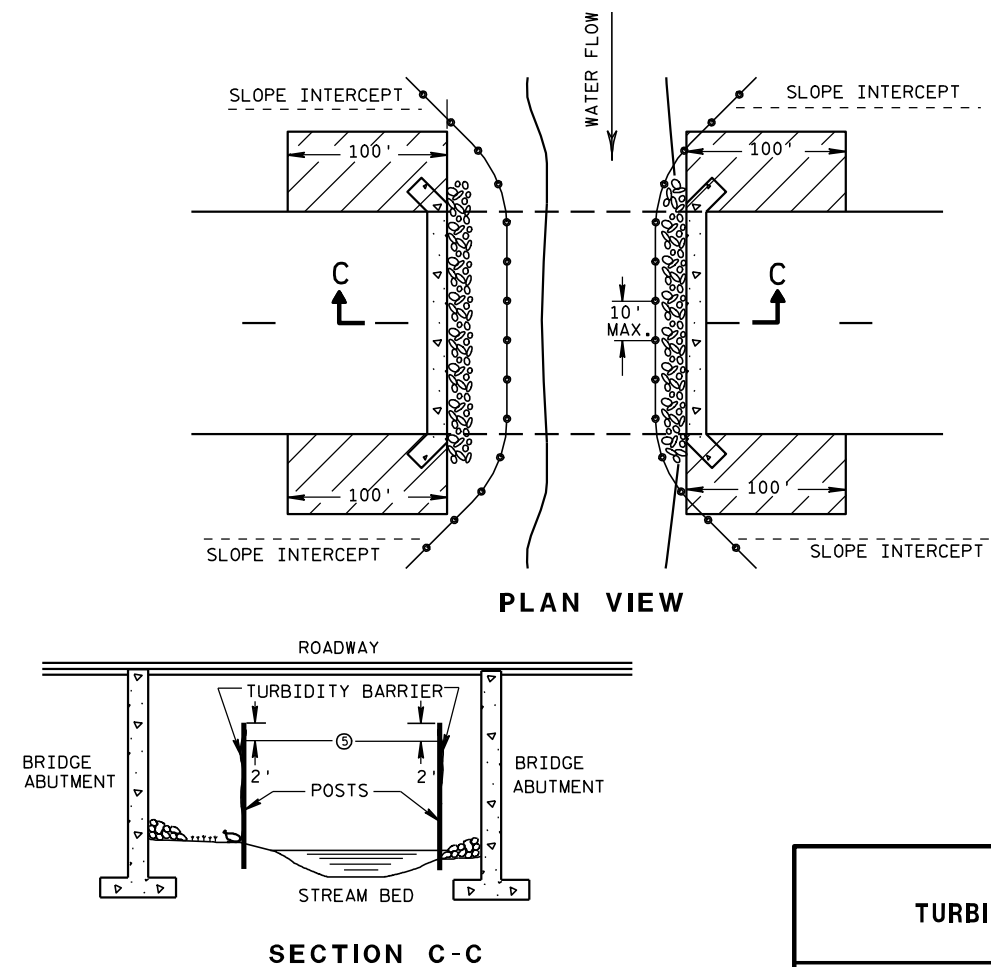


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

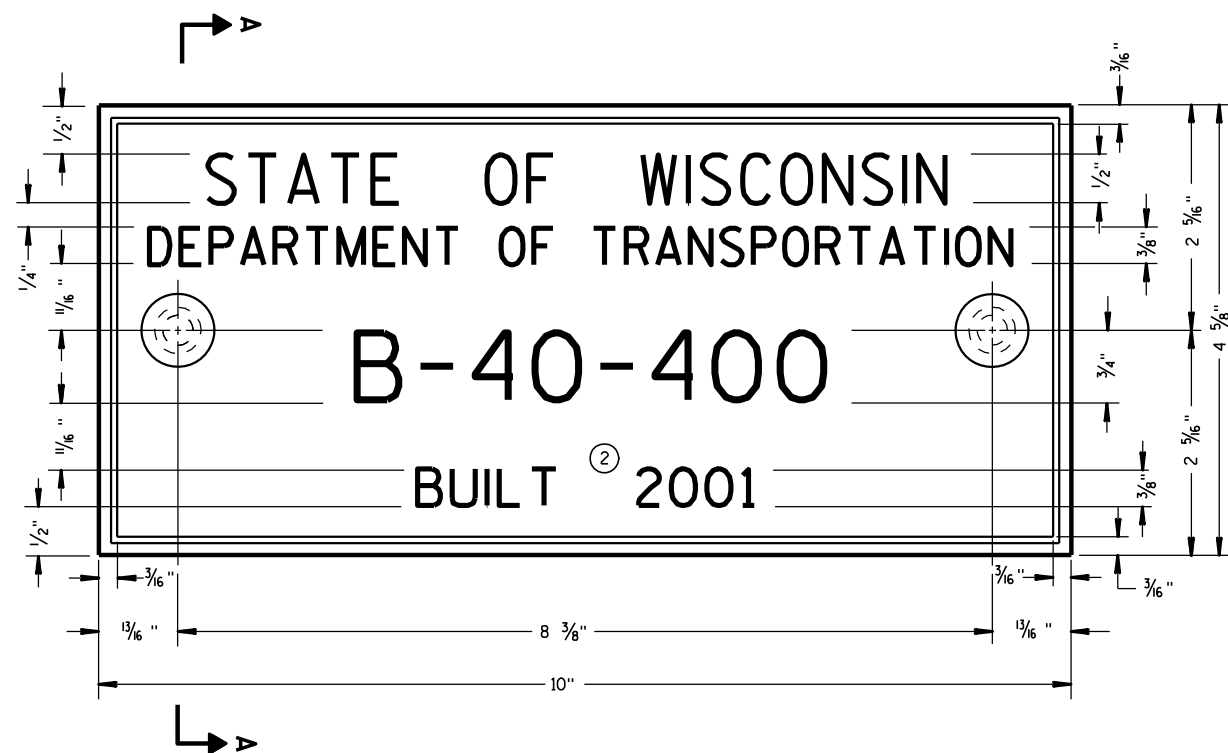
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

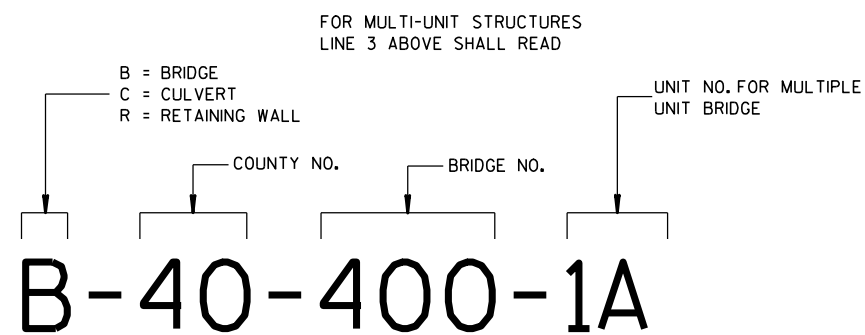
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



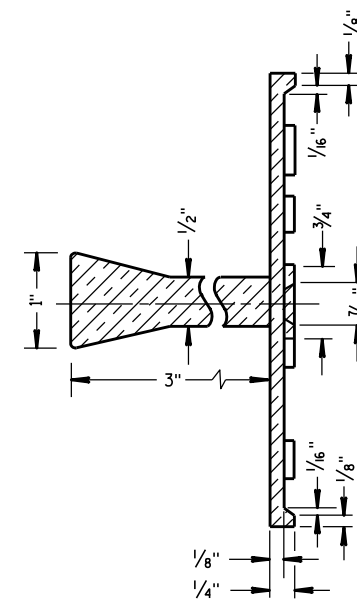
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

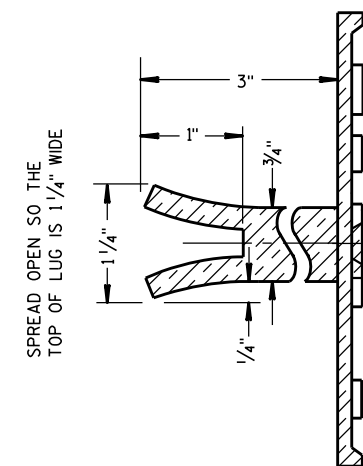
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

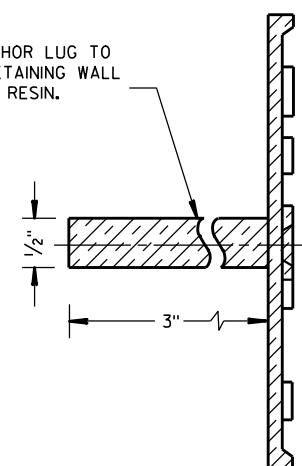


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

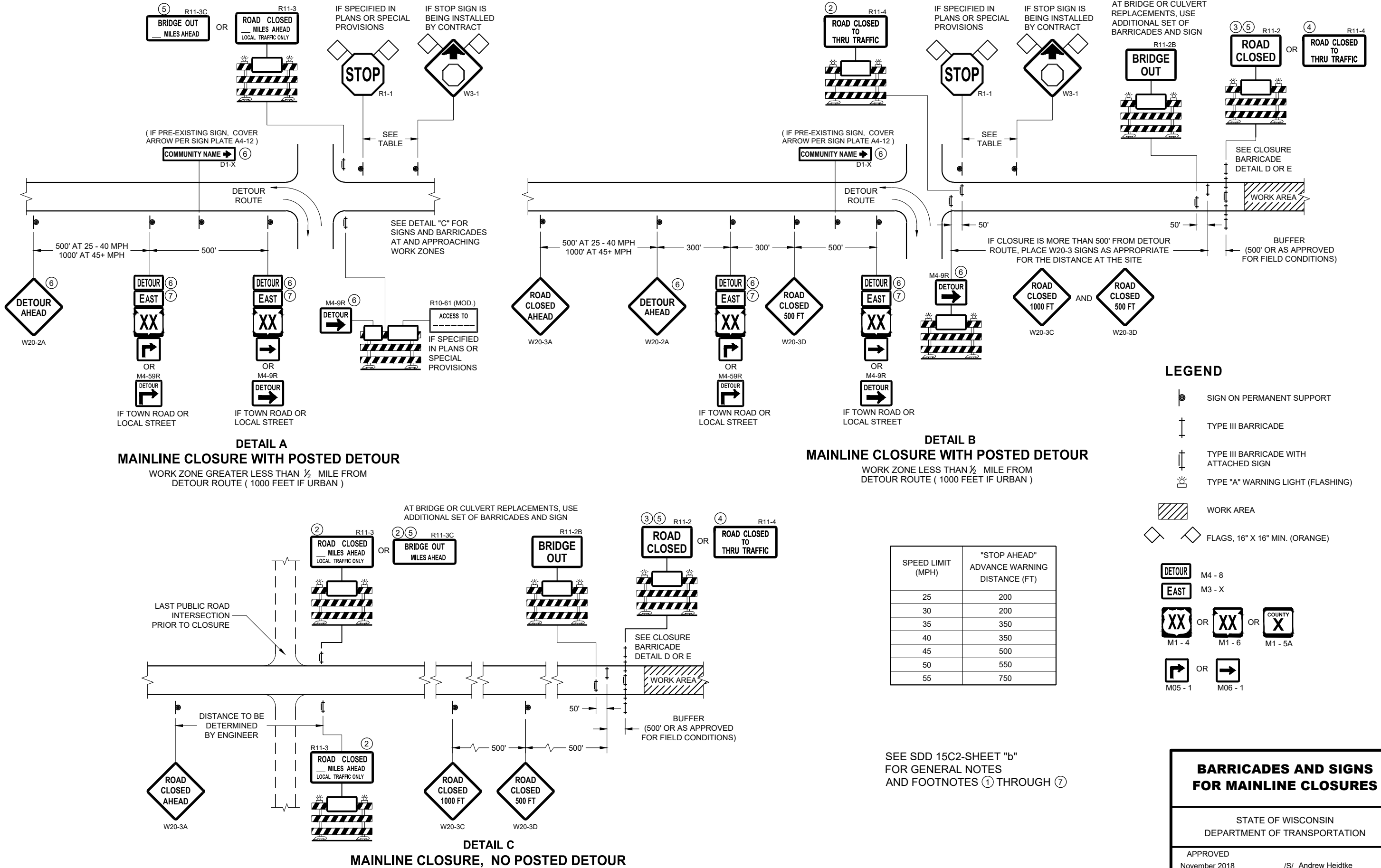
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

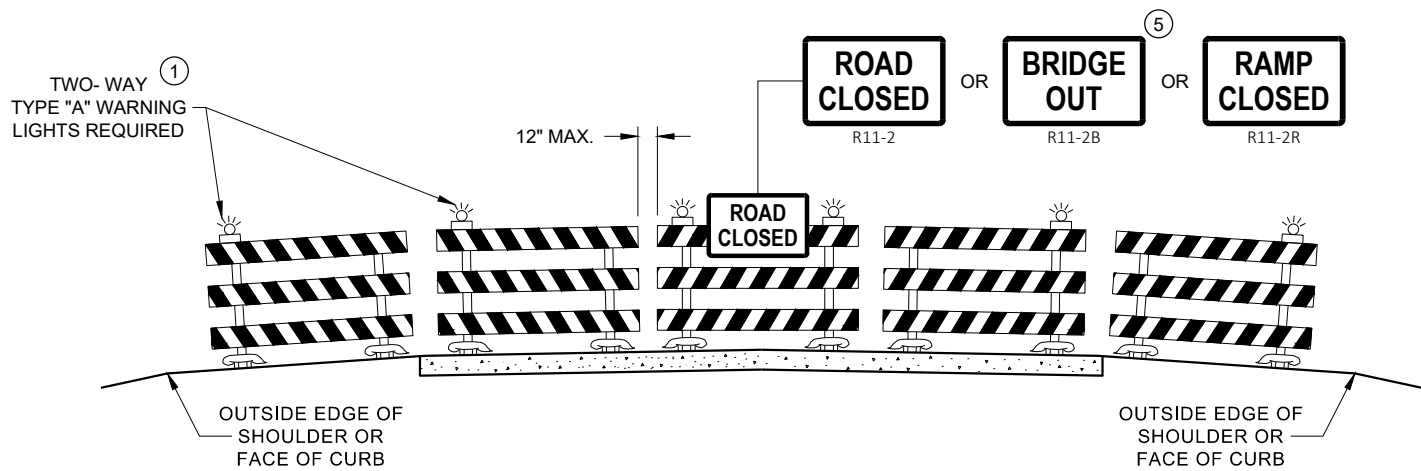


**BARRICADES AND SIGNS
FOR MAINLINE CLOSURES**

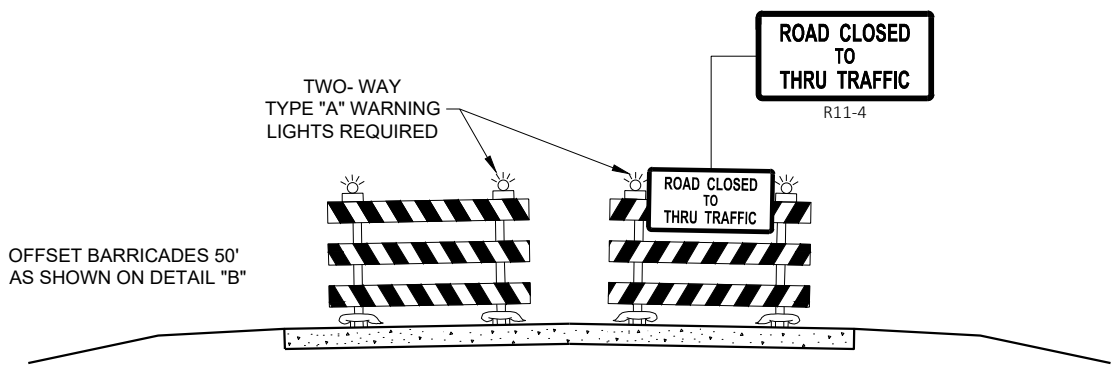
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

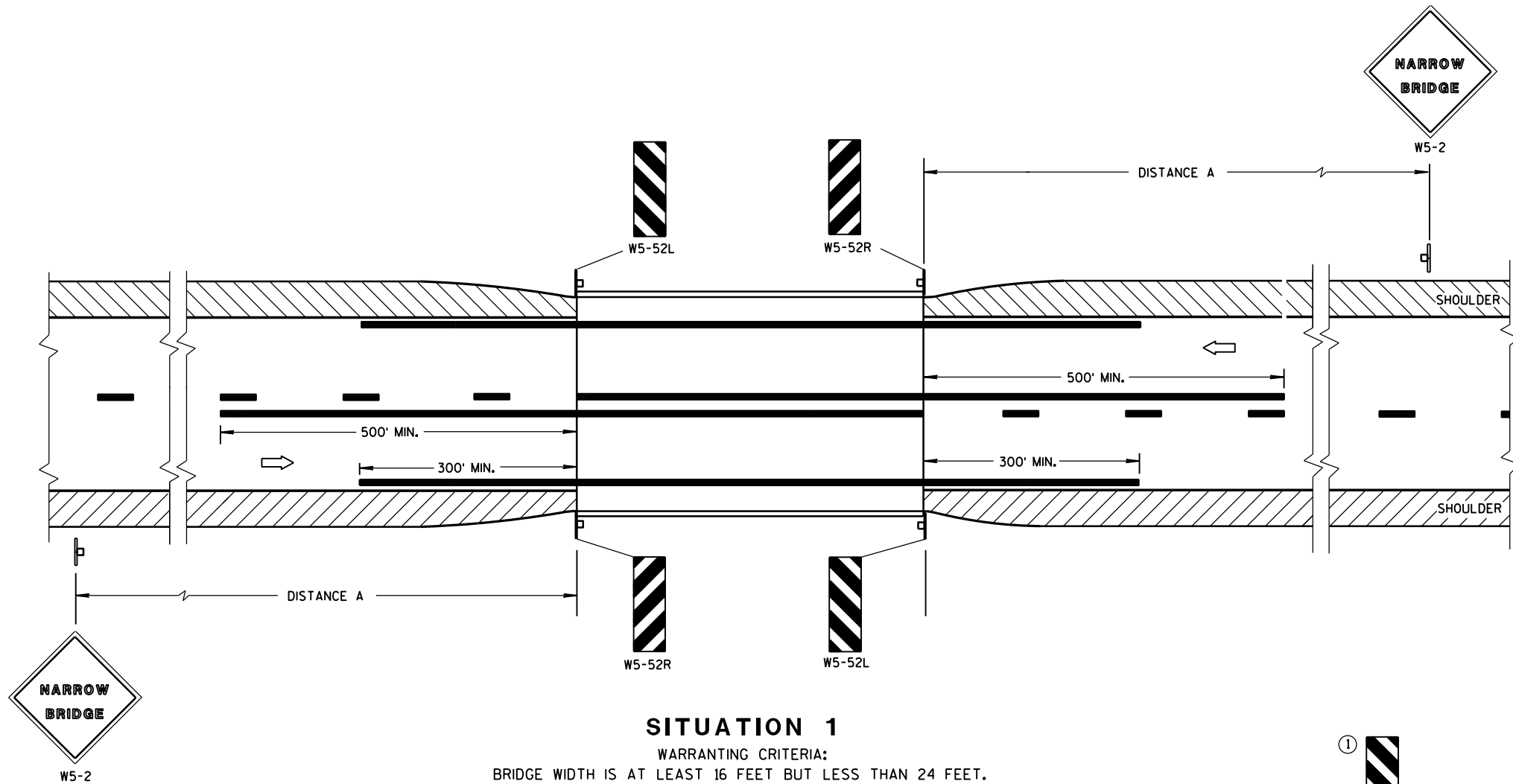
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60 " X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 15" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS
FOR
VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

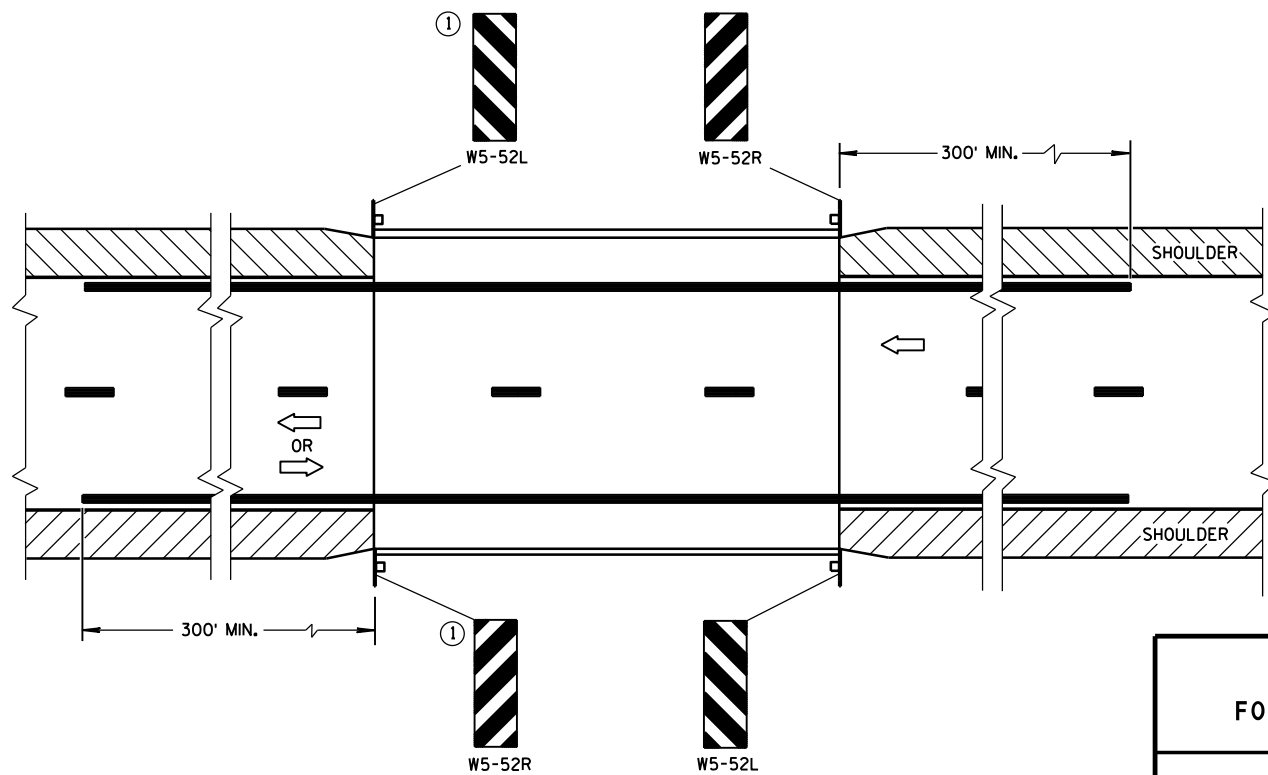
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

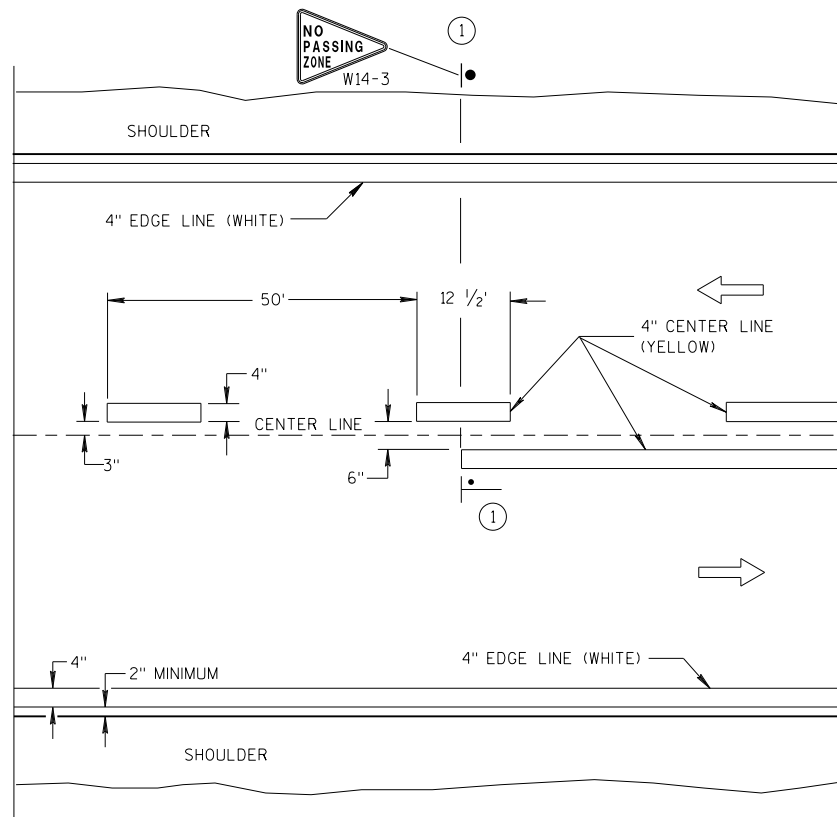
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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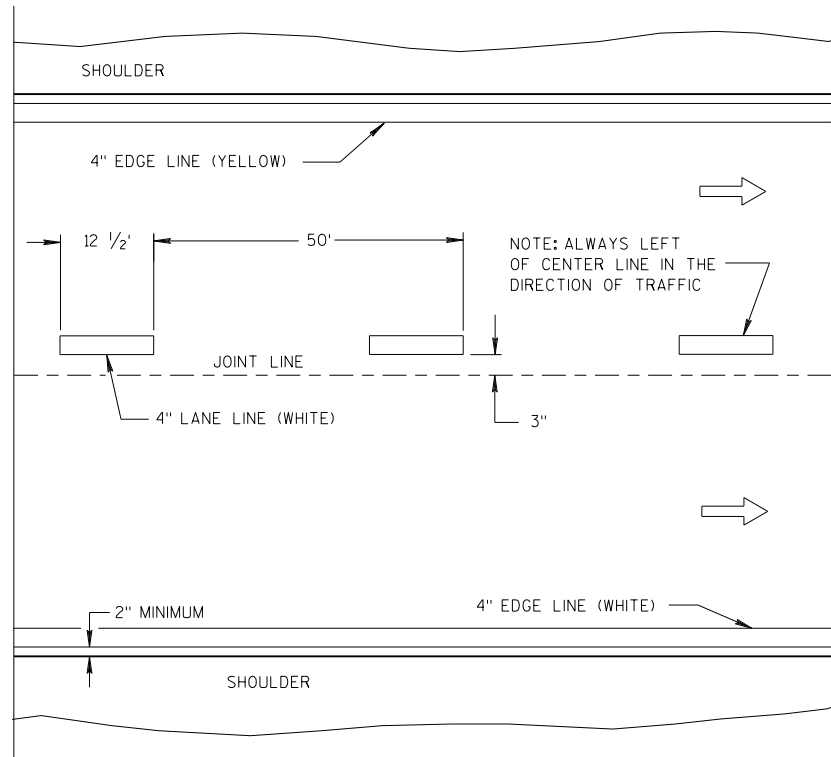
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

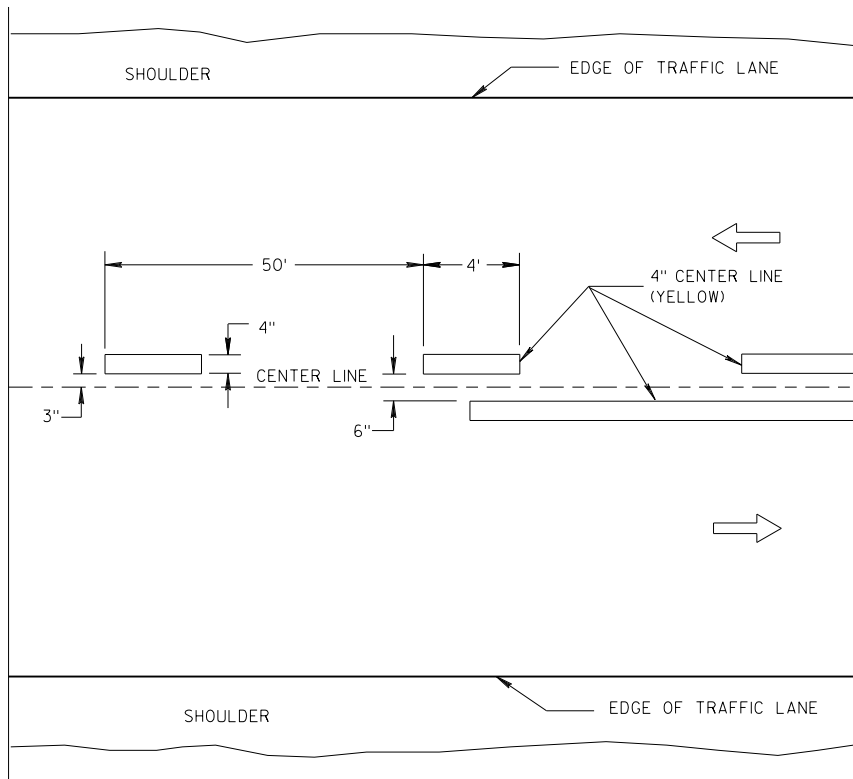


TWO WAY TRAFFIC

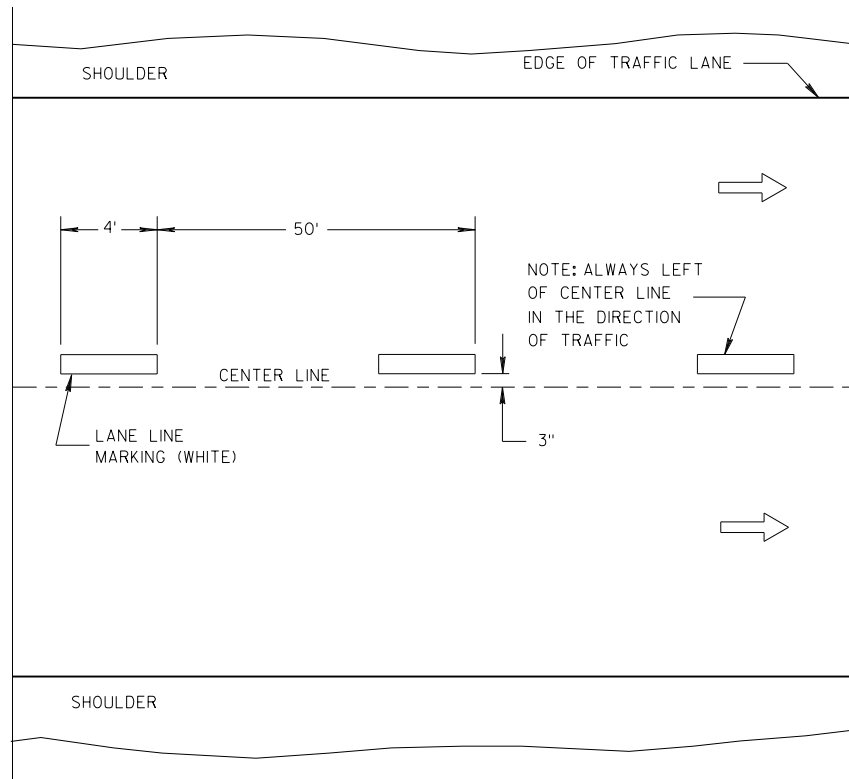


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

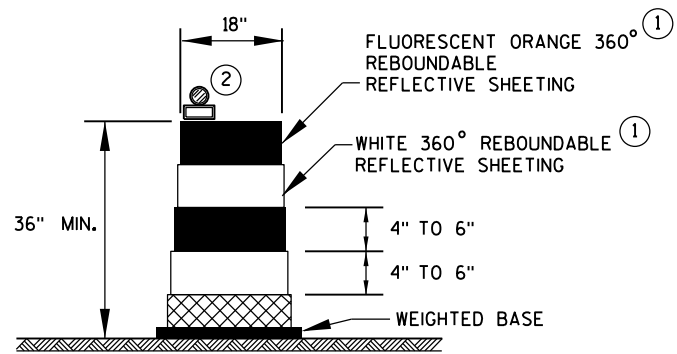
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

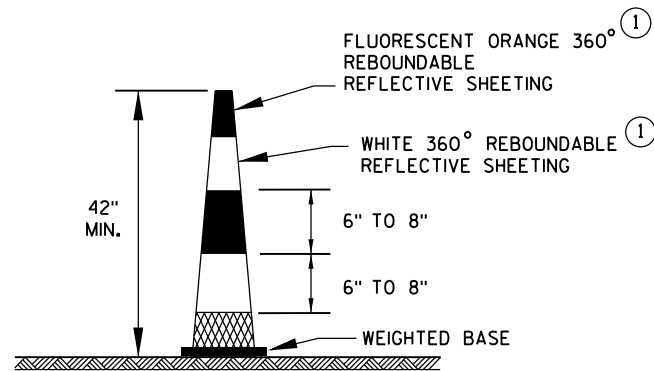
LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



DRUM

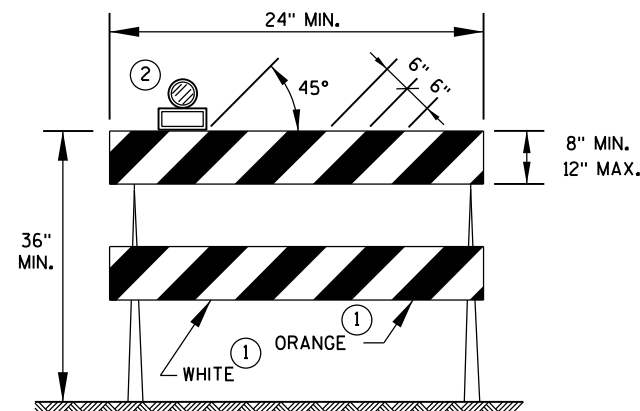


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

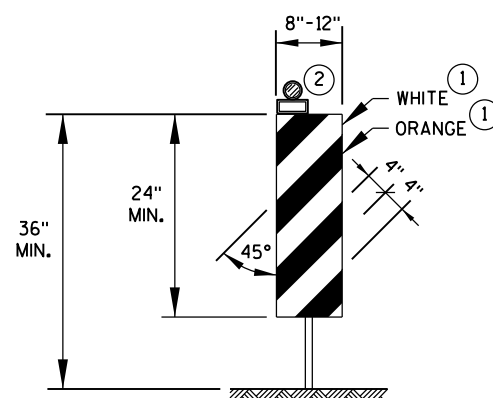
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



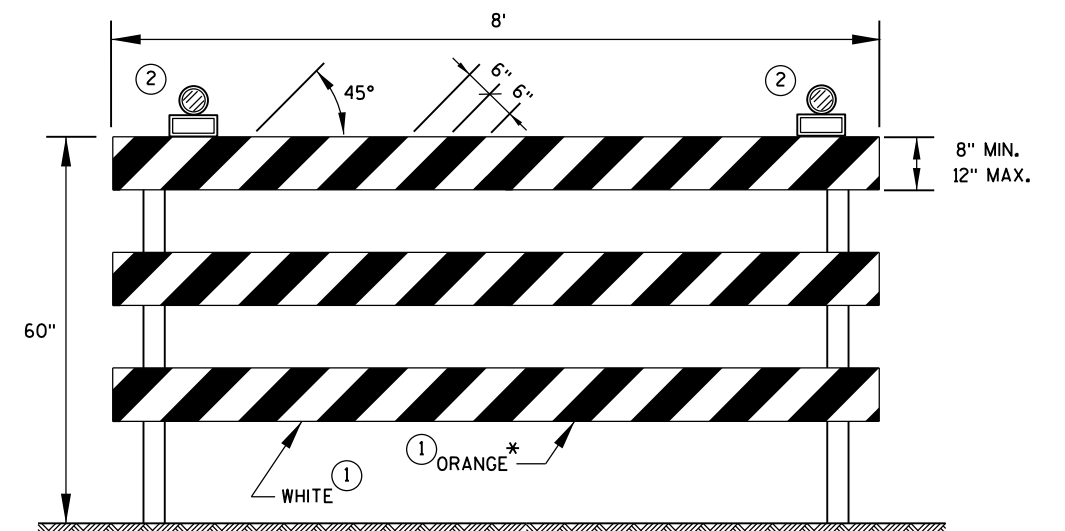
TYPE 2 BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED.
ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE 3 BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017
DATE

FHWA

/S/ Andrew Heidtke
WORK ZONE ENGINEER

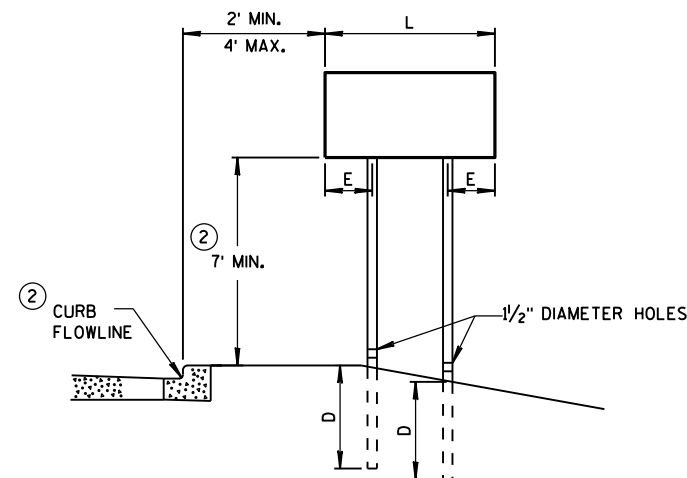
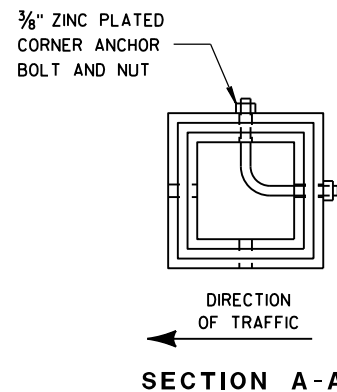


DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

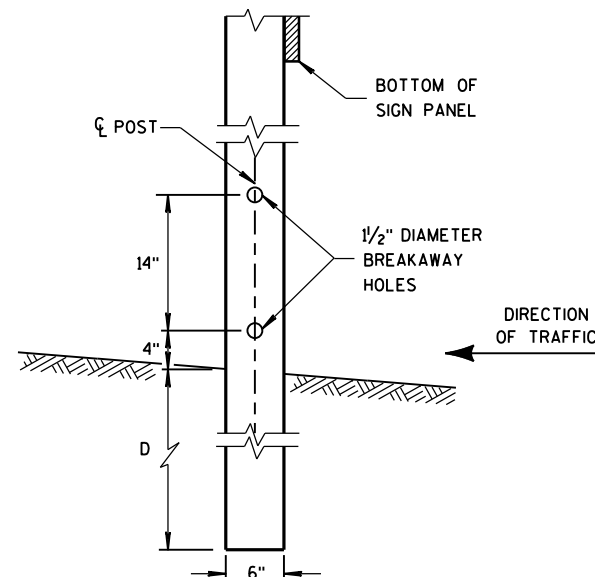


URBAN AREA

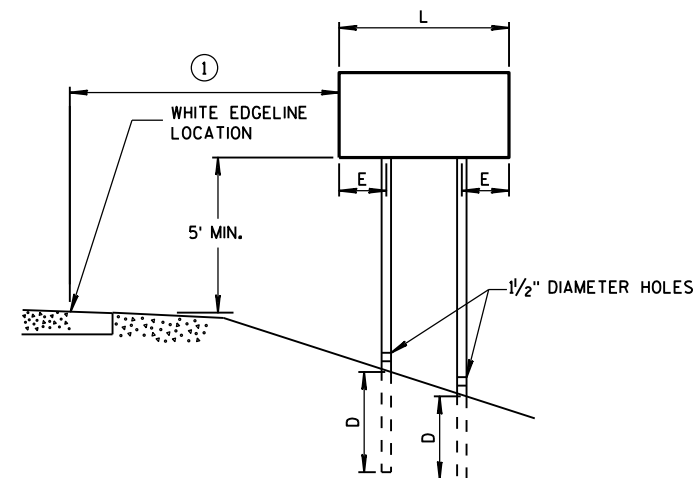
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

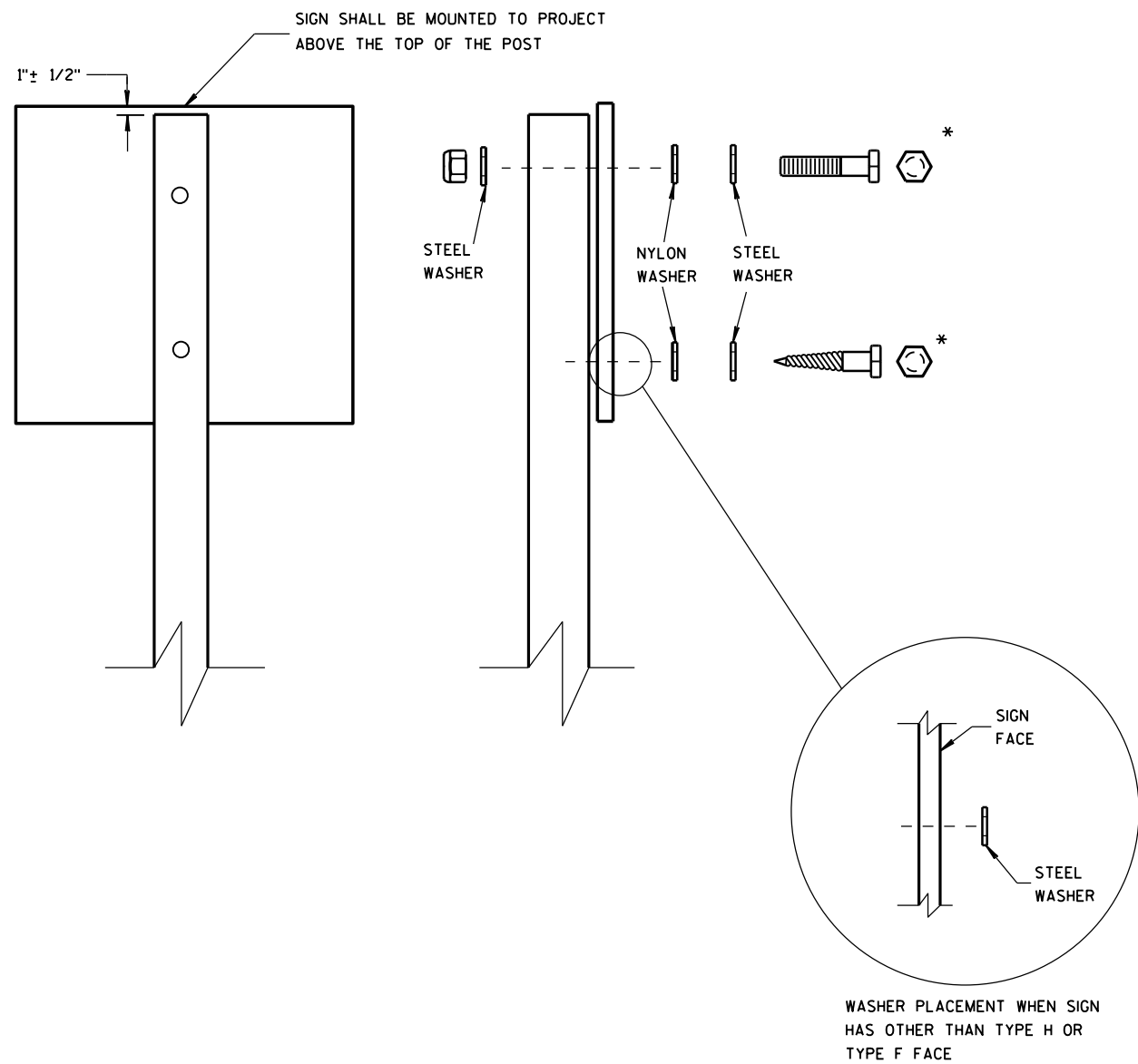
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

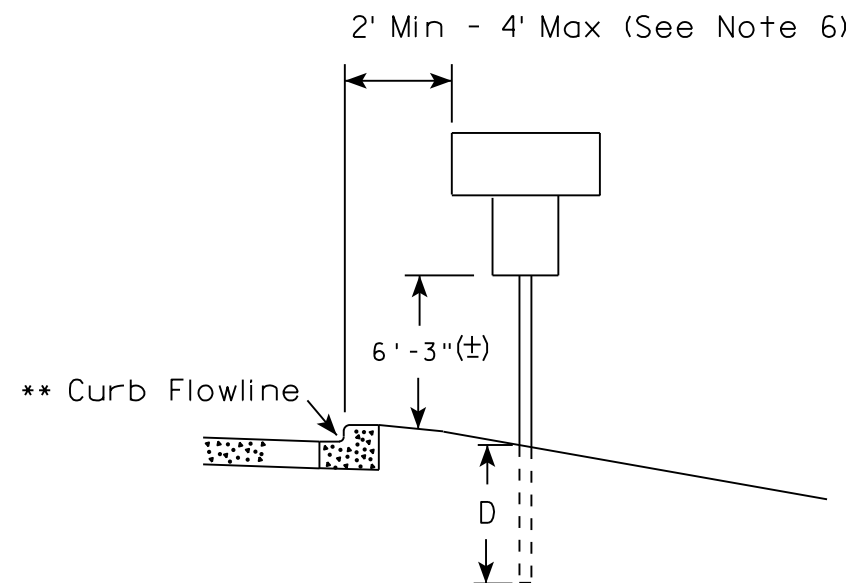
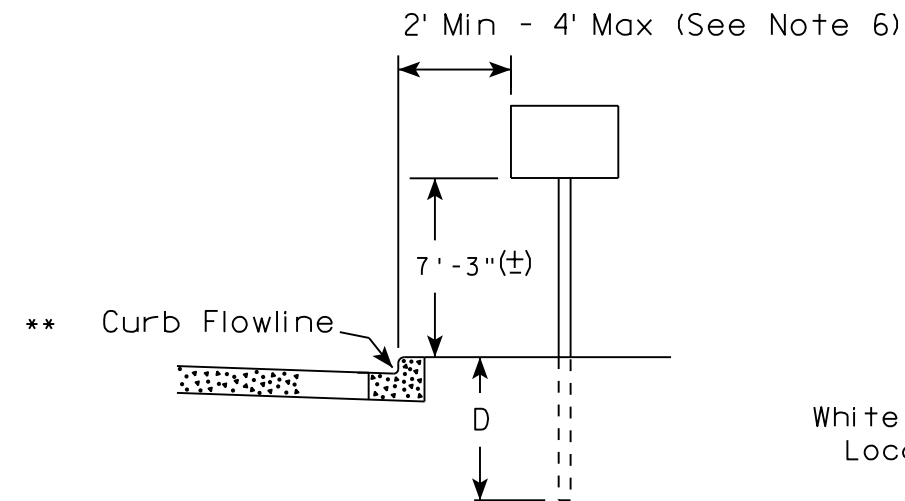
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

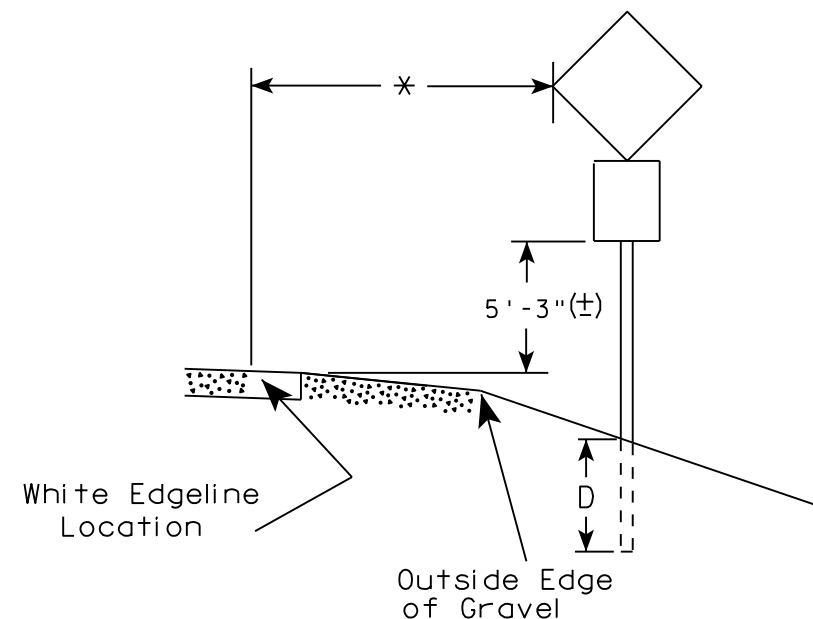
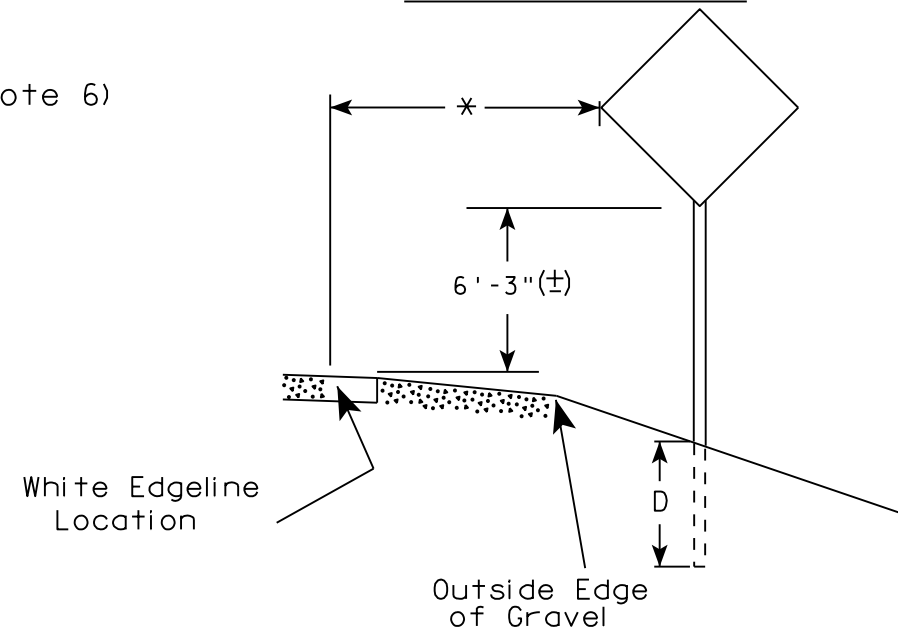
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

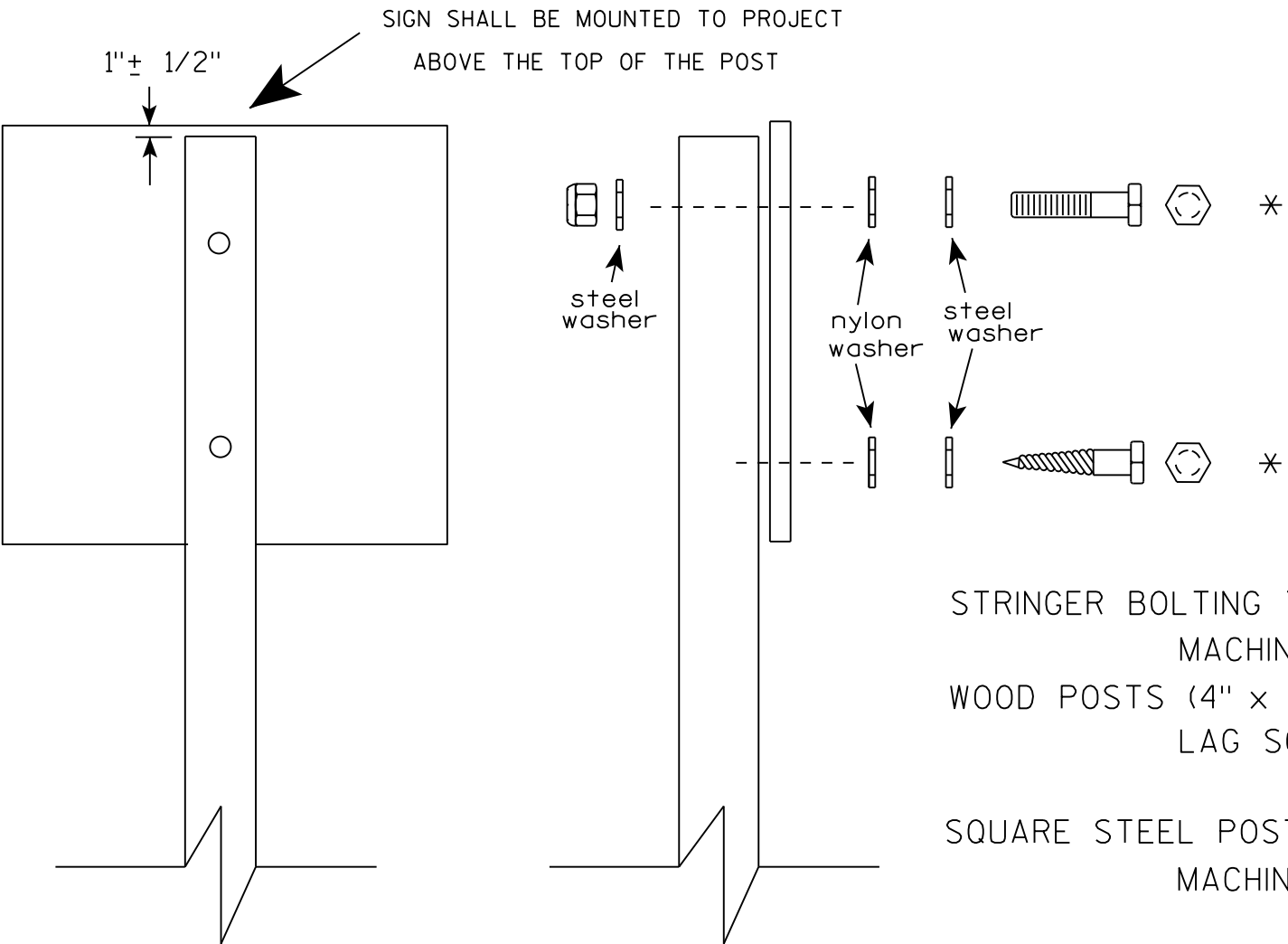
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-3.21



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

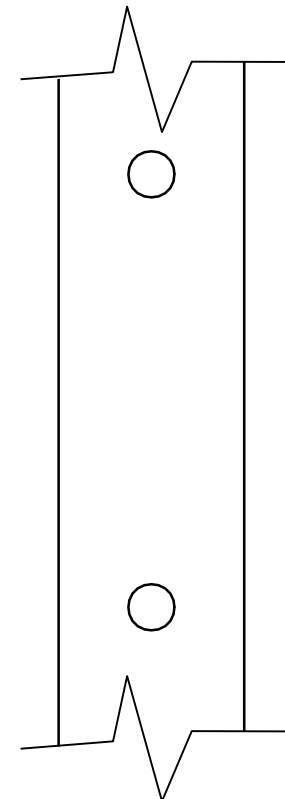
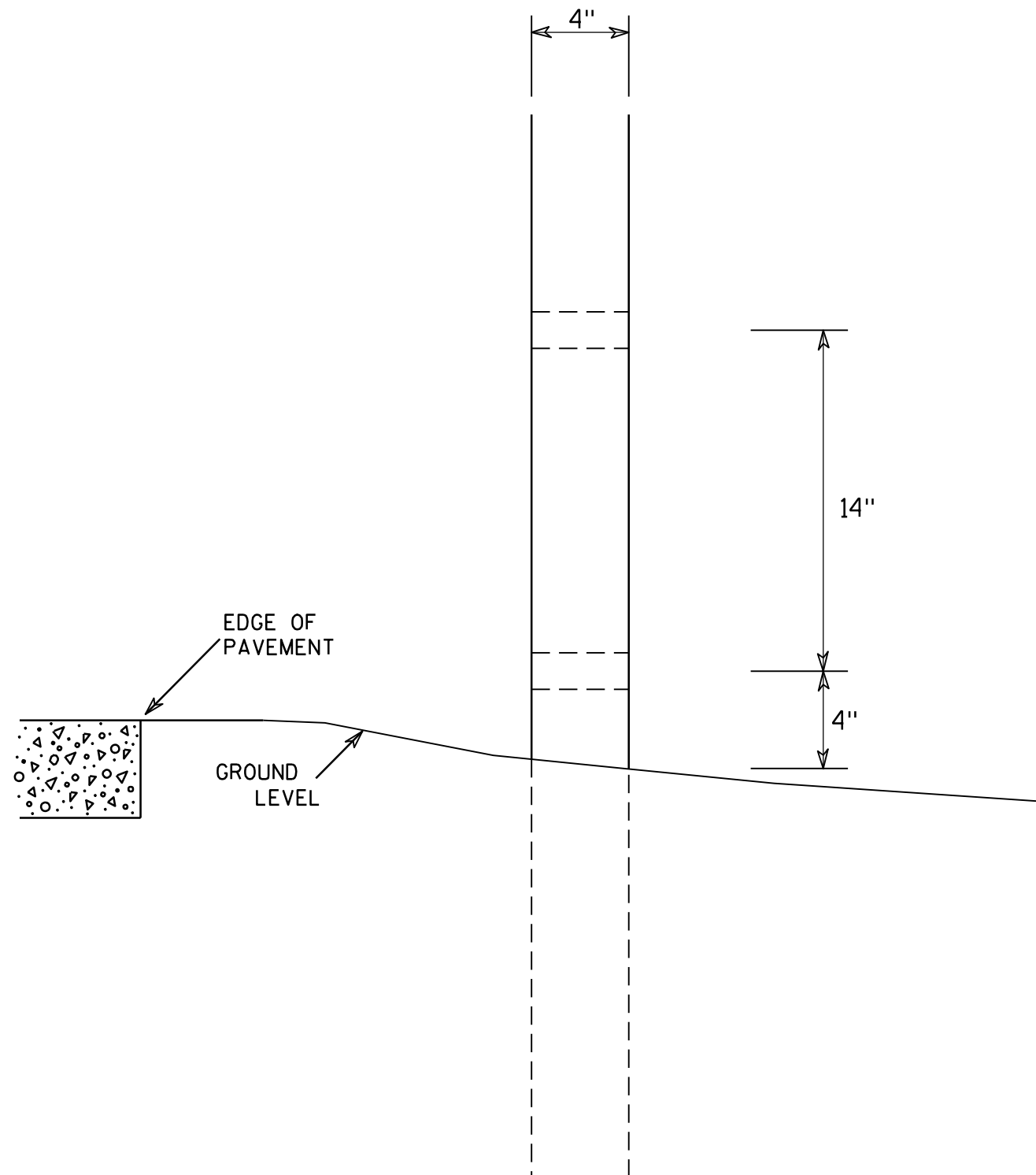
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

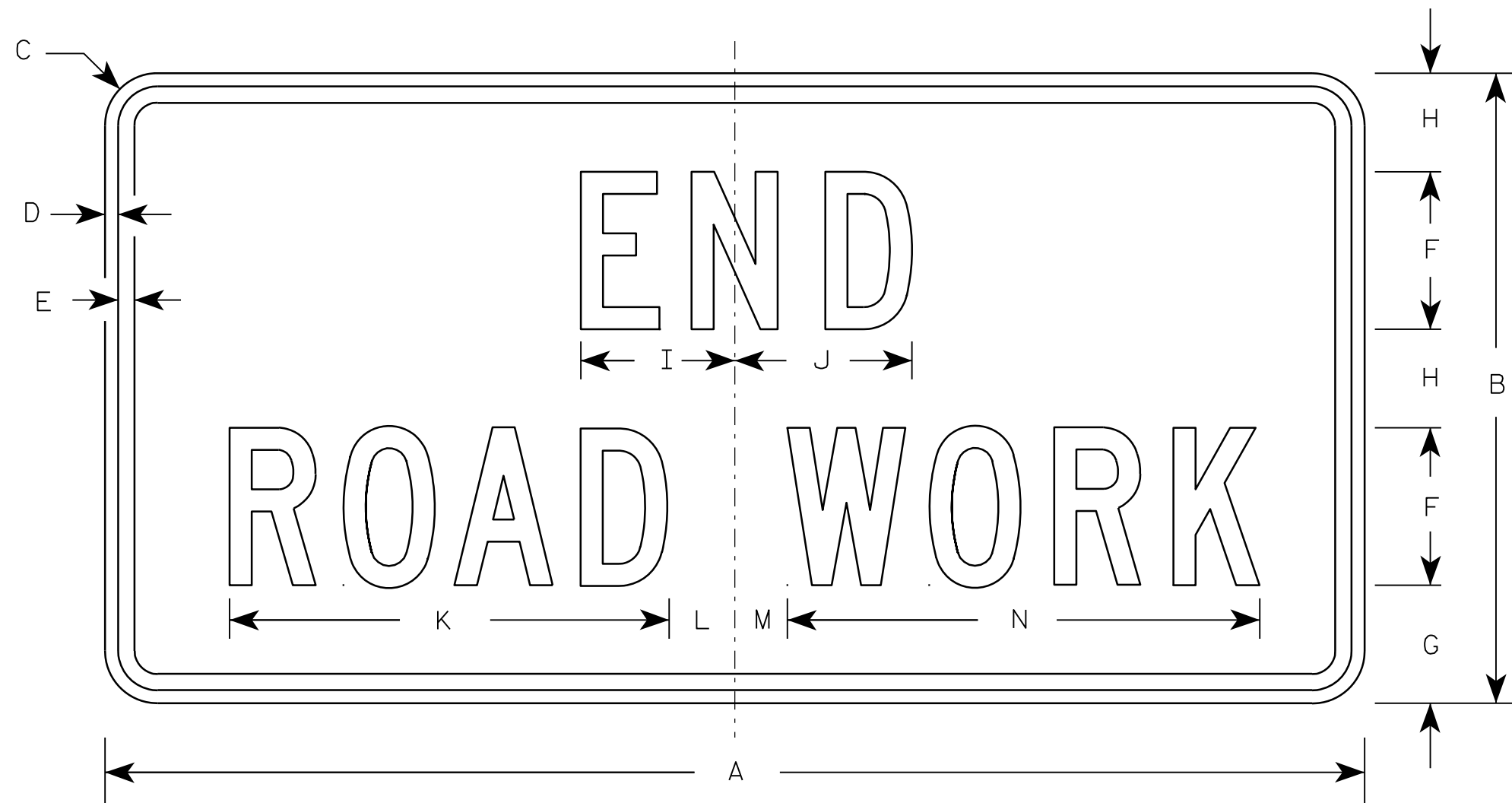
HWY:

COUNTY:

SHEET NO:

E

7



G20-2A

Metric equivalent
for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. m.
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

PROJECT NO:

HWY:

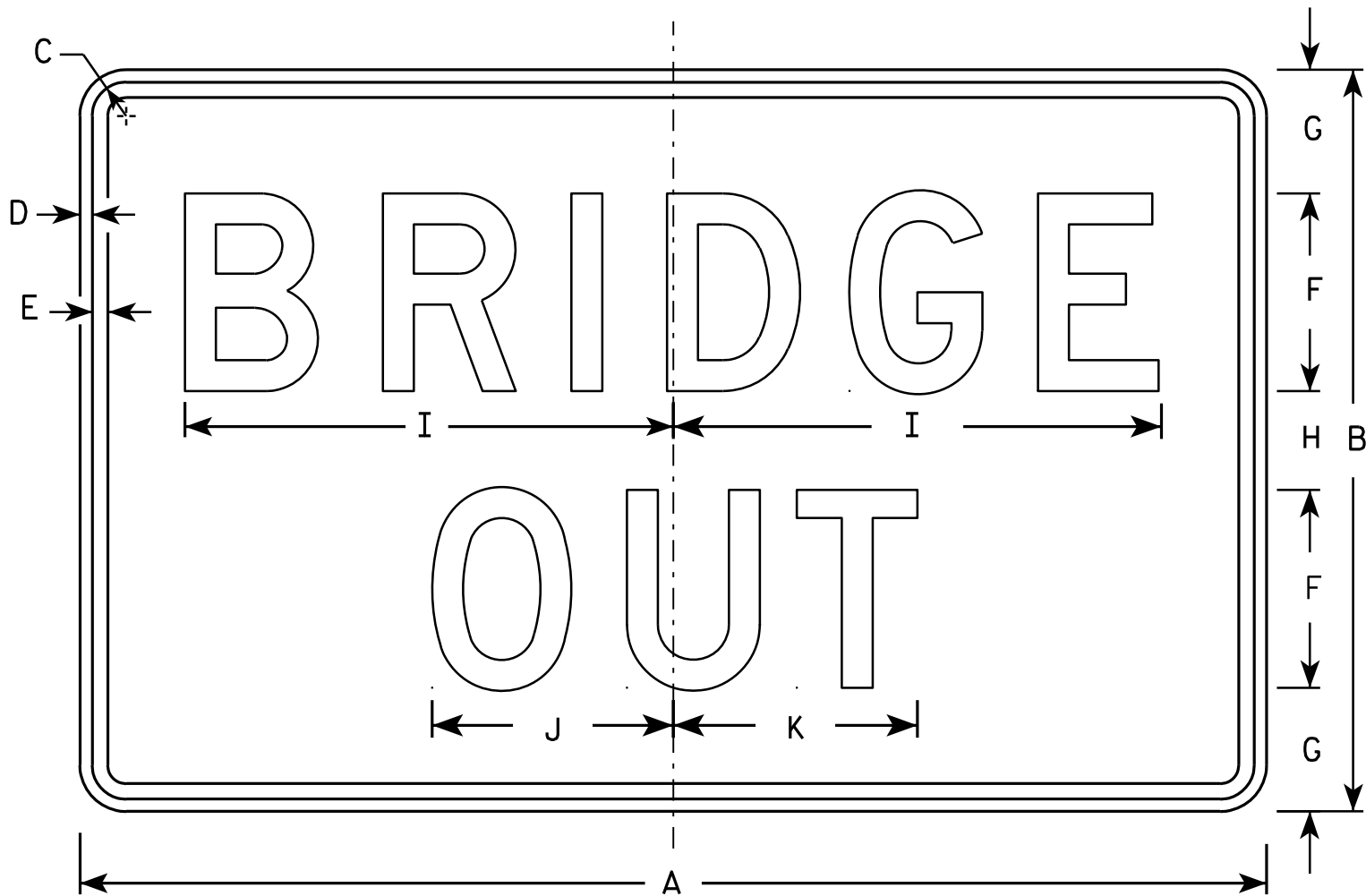
COUNTY:

SHEET NO:

E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

STANDARD SIGN

R11-2B

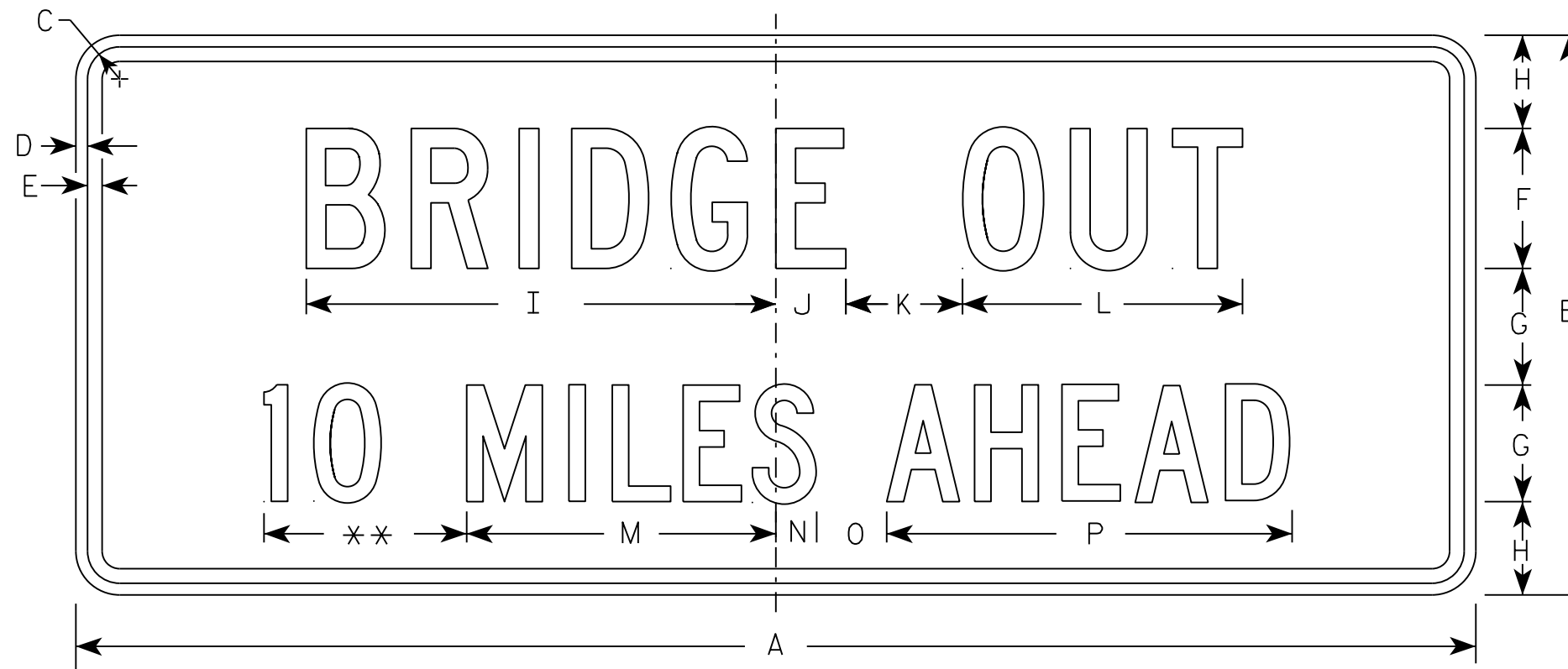
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-2B.2

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
 - Background - White
 - Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5

Diagram illustrating a 1/4 mile race track layout. The track is divided into two segments by a dashed vertical line. The left segment is labeled "1/4 MILE" and the right segment is labeled "AHEAD". Below the track, there are arrows and labels indicating distances: "R" for the distance from the start to the dashed line, and "P" for the distance from the dashed line to the end. There are also two "0" markers at the start and middle, and two "*" markers between the start and middle.

[illegible]

STANDARD SIGN
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

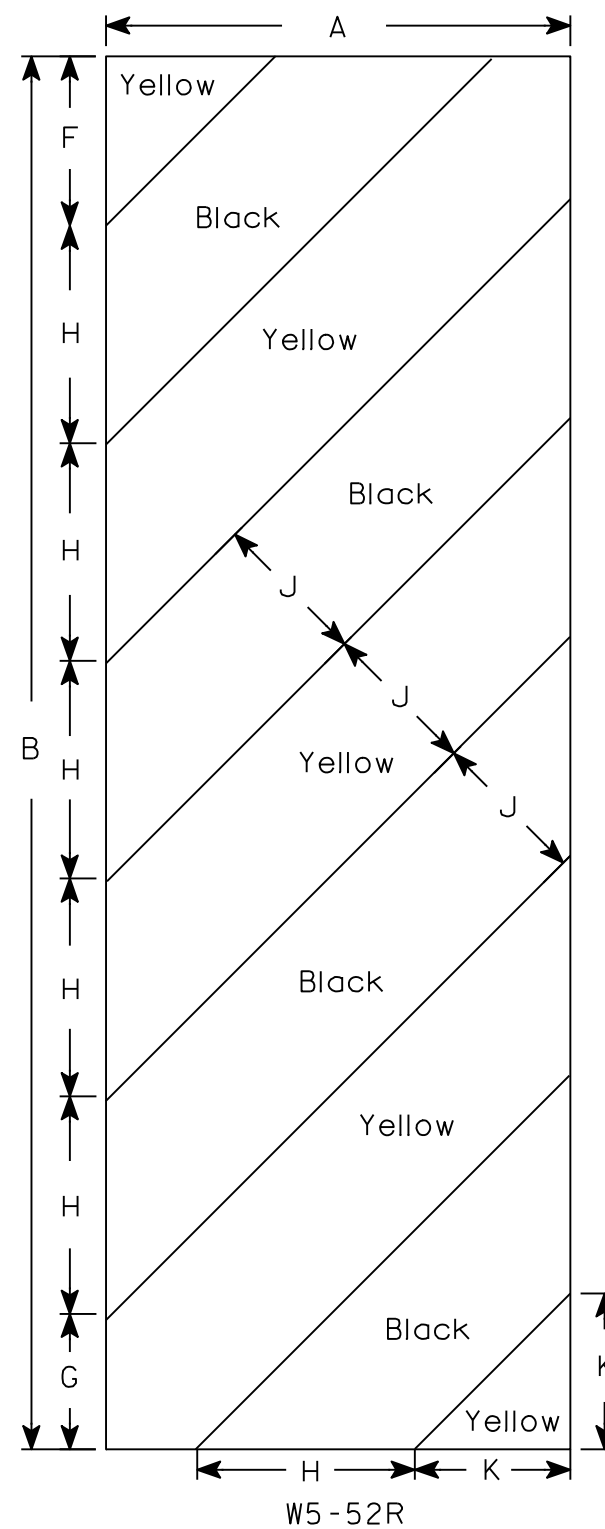
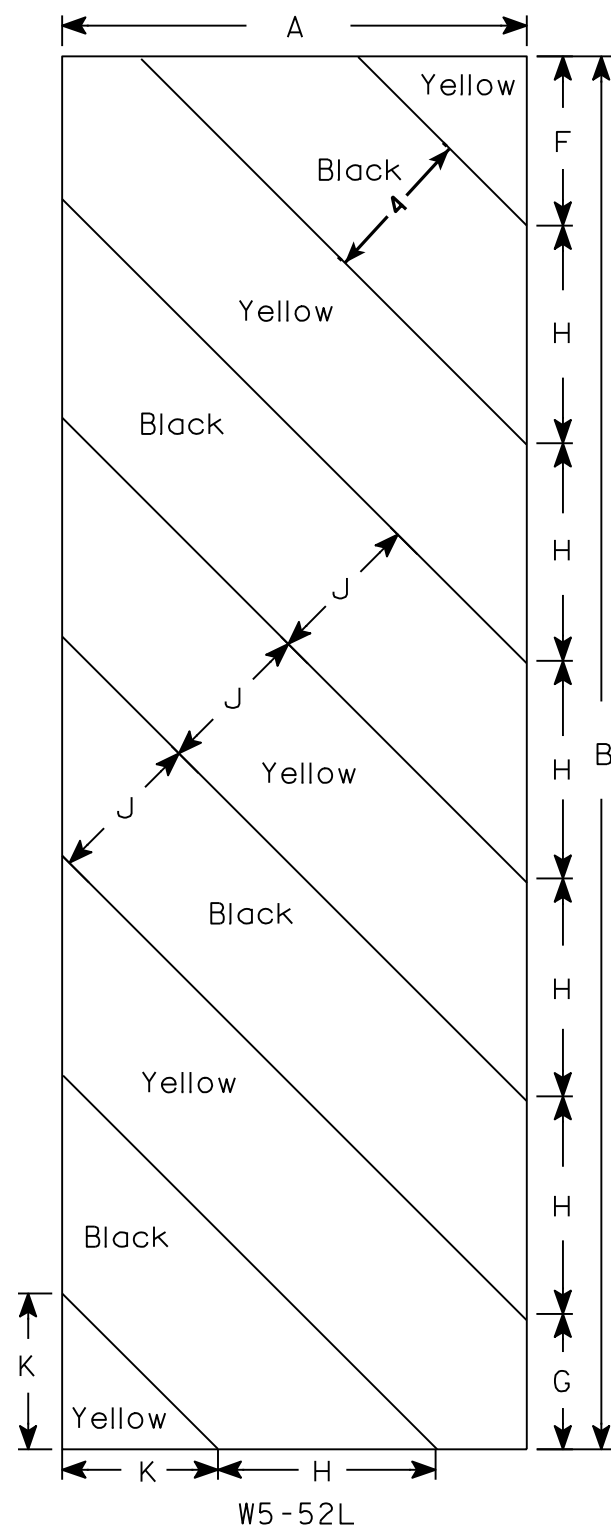
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 7/28/16 PLATE NO. R11-3C.3

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

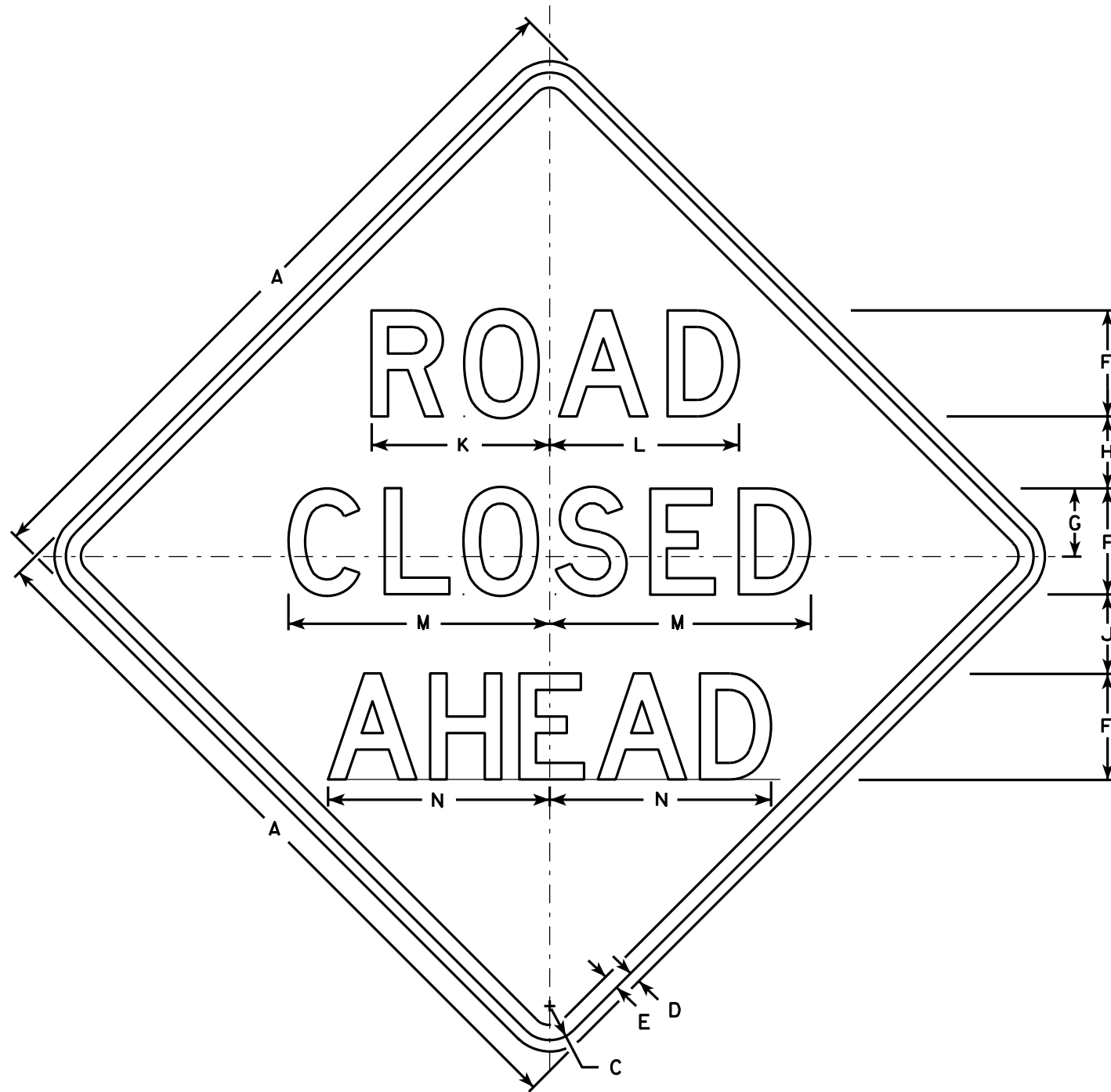
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO:

HWY:

COUNTY:

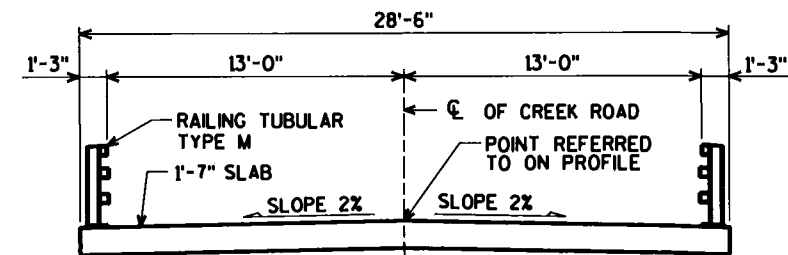
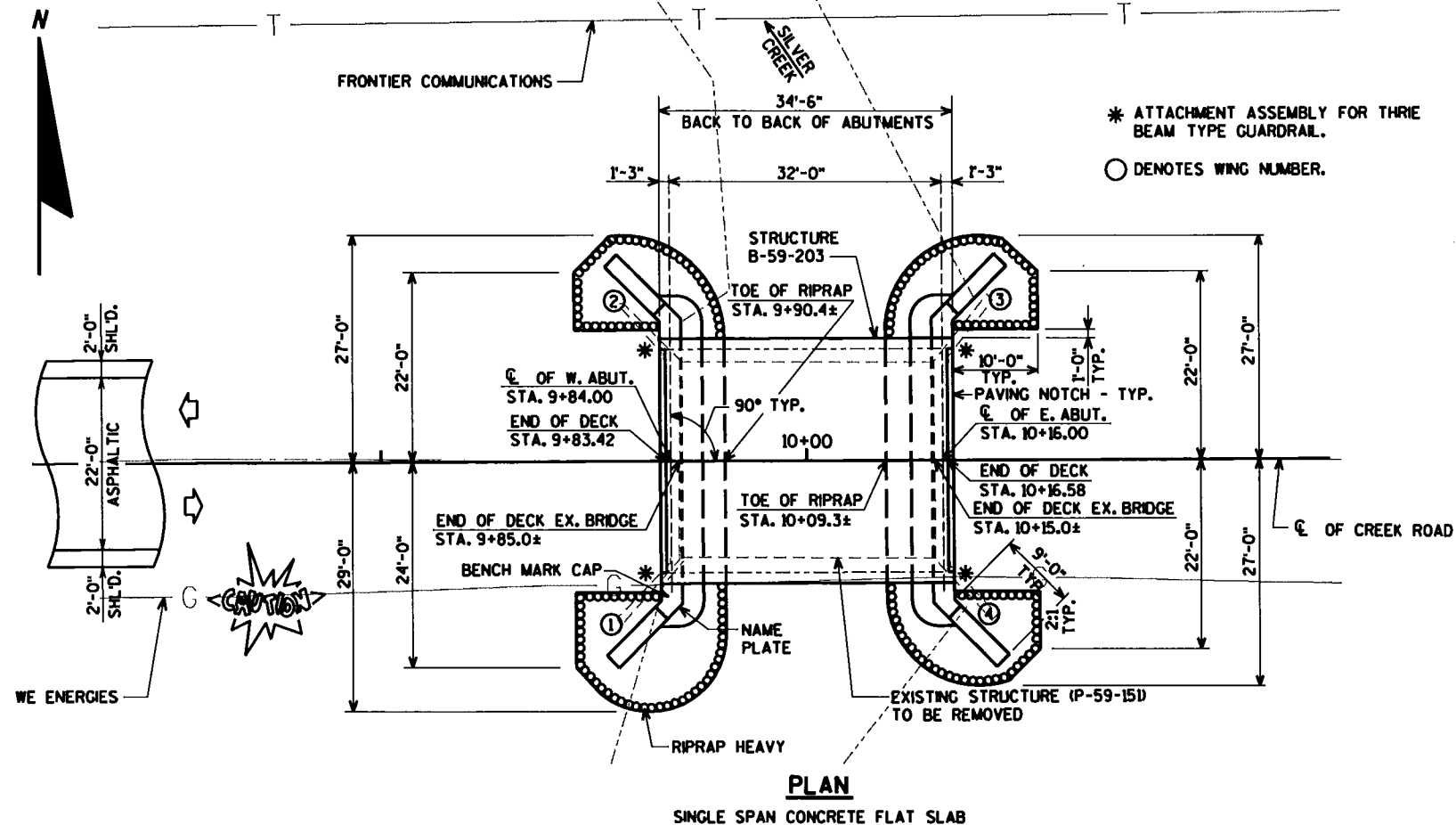
SHEET NO:

E

UPRNAME\$ Ut45-0440.00 - Sheboygan Co. Creek Rd over Silver Creek+Structures+Final+450440 gp preldgn

CHECKED BY: DATE: BACK CHECKED BY: DATE: CORRECTED BY: DATE:

8



DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: 1.06
OPERATING RATING FACTOR: 1.38
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 "/S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE f'_c = 4,000 p.s.i.
ALL OTHER f'_c = 3,500 p.s.i.
HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) f_y = 60,000 p.s.i.

HYDRAULIC DATA:

100 YEAR FREQUENCY

Q_{100} = 770 c.f.s.
VEL. = 3.1 f.p.s.
HW₁₀₀ = EL. 846.7
WATERWAY AREA = 125 sq. ft.
DRAINAGE AREA = 15.6 sq. mi.
SCOUR CRITICAL CODE = 8
DATUM = NAVD88 (2012)

2 YEAR FREQUENCY

Q_2 = 380 c.f.s.
VEL. = 3.1 f.p.s.
HW₂ = EL. 844.5

ROAD OVERTOPPING FREQUENCY

FREQUENCY = 19 YEARS
 Q_p = 585 c.f.s.
HW = EL. 845.5

FOUNDATION DATA:

WEST ABUTMENT TO BE SUPPORTED ON 10 3/4" x 0.5" CIP CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS + PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 35'-0".

EAST ABUTMENT TO BE SUPPORTED ON 10 3/4" x 0.5" CIP CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS + PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 35'-0".

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

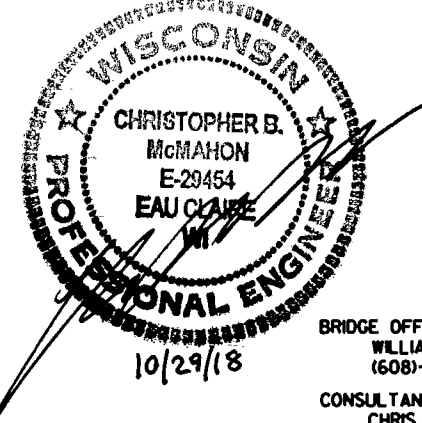
TRAFFIC DATA:

A.A.D.T. = 153 (2019)
A.A.D.T. = 168 (2039)
R.D.S. = 50 M.P.H.

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY AYRES ASSOCIATES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i> SDR CHIEF STRUCTURES DESIGN ENGINEER		DATE 02/06/19	
STRUCTURE B-59-203			
CREEK ROAD OVER SILVER CREEK			
COUNTY	SHEBOYGAN	TOWN/CITY/VILLAGE	SHERMAN
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	ZSS	DRAWN BY	CLM
DESIGN CK'D.	CJM	BY CLS/ZSS	PLANS CK'D. CLM
GENERAL PLAN		SHEET 1 OF 10	

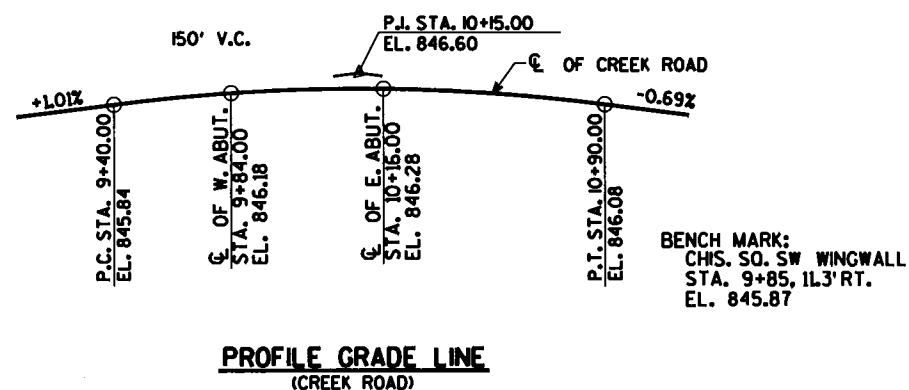
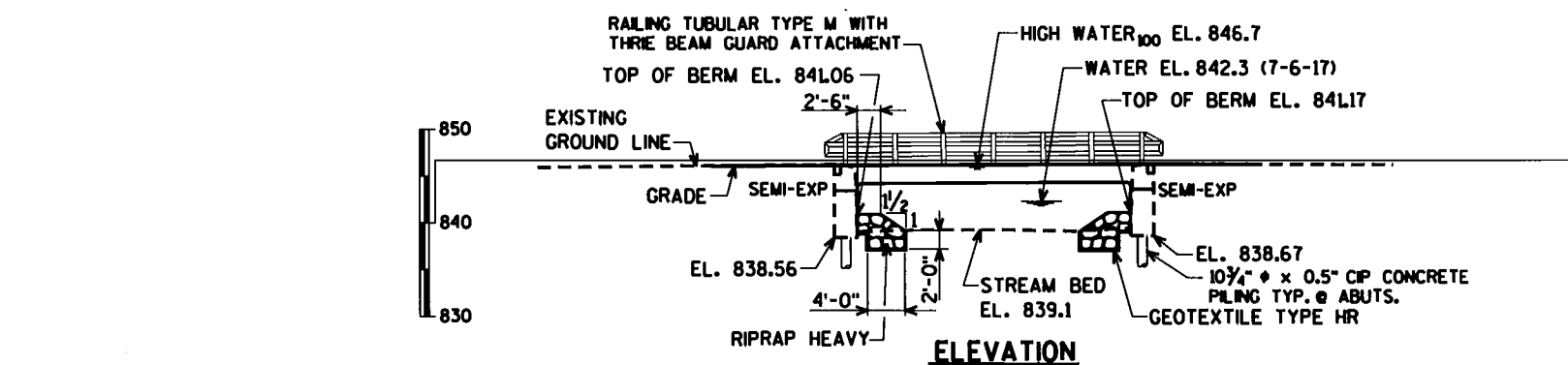
BRIDGE OFFICE CONTACT:
WILLIAM DREHER
(608)-266-8489

CONSULTANT CONTACT:
CHRIS MCMAHON
(715)-834-3361



LIST OF DRAWINGS

1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT WING DETAILS & BILL OF BARS
6. EAST ABUTMENT
7. EAST ABUTMENT WING DETAILS & BILL OF BARS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. RAILING TUBULAR TYPE M



\$PRFNAME\$
U:\45-0440.00 - Sheboygan Co. Creek Rd over Silver Creek\Structures\Final\450440 gp pre1.dgn

8

STATE PROJECT NUMBER

4202-06-71

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-59-203	LS	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	105	105	-----	210
502.0100	CONCRETE MASONRY BRIDGES	CY	25	25	62	112
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	125	125
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,250	2,250	-----	4,500
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,260	1,260	10,820	13,340
513.4061	RAILING TUBULAR TYPE M	LF	-----	-----	71	71
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	6	-----	12
550.2108	PILING CIP CONCRETE 10 3/4 x 0.5-INCH	LF	245	245	-----	490
606.0300	RIPRAP HEAVY	CY	55	50	-----	105
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	75	-----	150
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	50	50	-----	100
645.0120	GEOTEXTILE TYPE HR	SY	115	105	-----	220
NON-BID ITEMS						
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.

JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-59-203" SHALL BE THE EXISTING GROUNDLINE.

THE EXISTING STRUCTURE, P-59-151, TO BE REMOVED, IS A SINGLE SPAN CONCRETE DECK GIRDER BRIDGE ON CONCRETE ABUTMENTS, 34 FOOT LONG WITH A 20.48 FOOT CLEAR ROADWAY WIDTH.

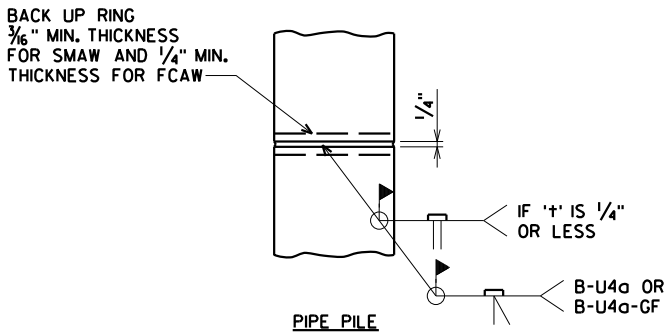
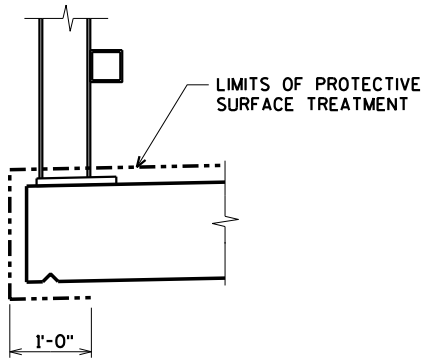
AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.

PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS NOTED OTHERWISE.

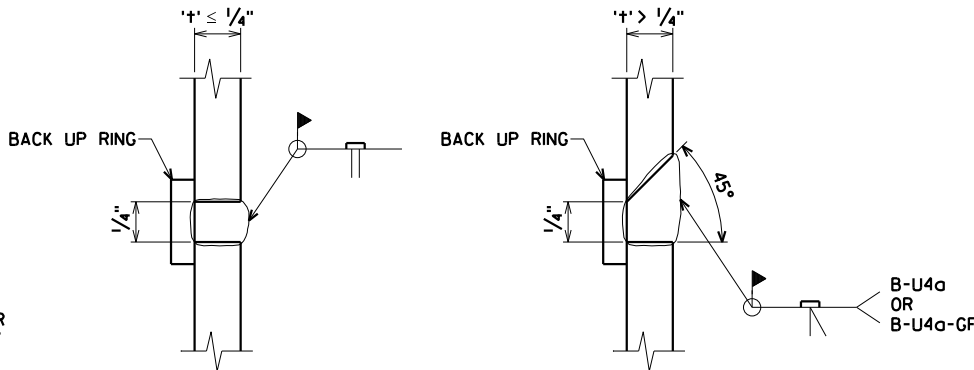
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

PROTECTIVE SURFACE TREATMENT DETAIL

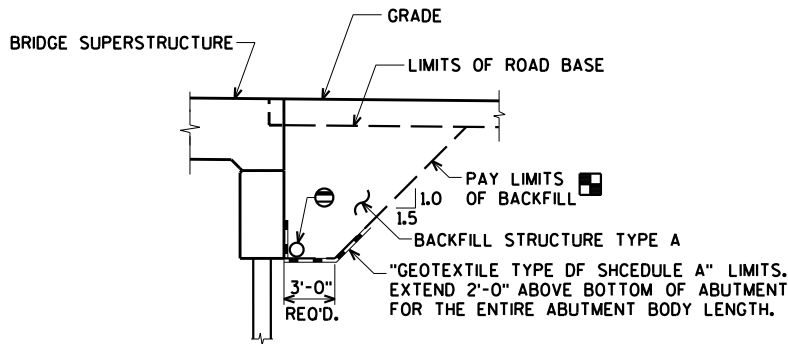


PILE SPLICE DETAIL

CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATION.



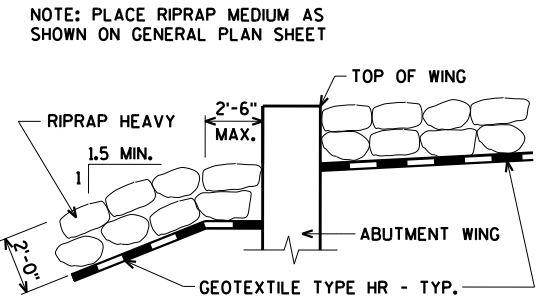
CIP PILE WELD DETAIL



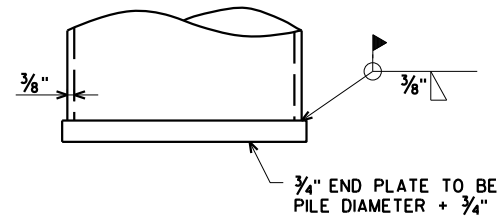
BACKFILL STRUCTURE LIMITS THRU ABUTMENT

BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 5.



TYPICAL FILL SECTION AT WING TIPS



END PLATE DETAIL FOR CIP PILING

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-203			
DRAWN BY		CLS	PLANS CK'D. JLB
QUANTITIES AND NOTES		SHEET 2 OF 10	

8

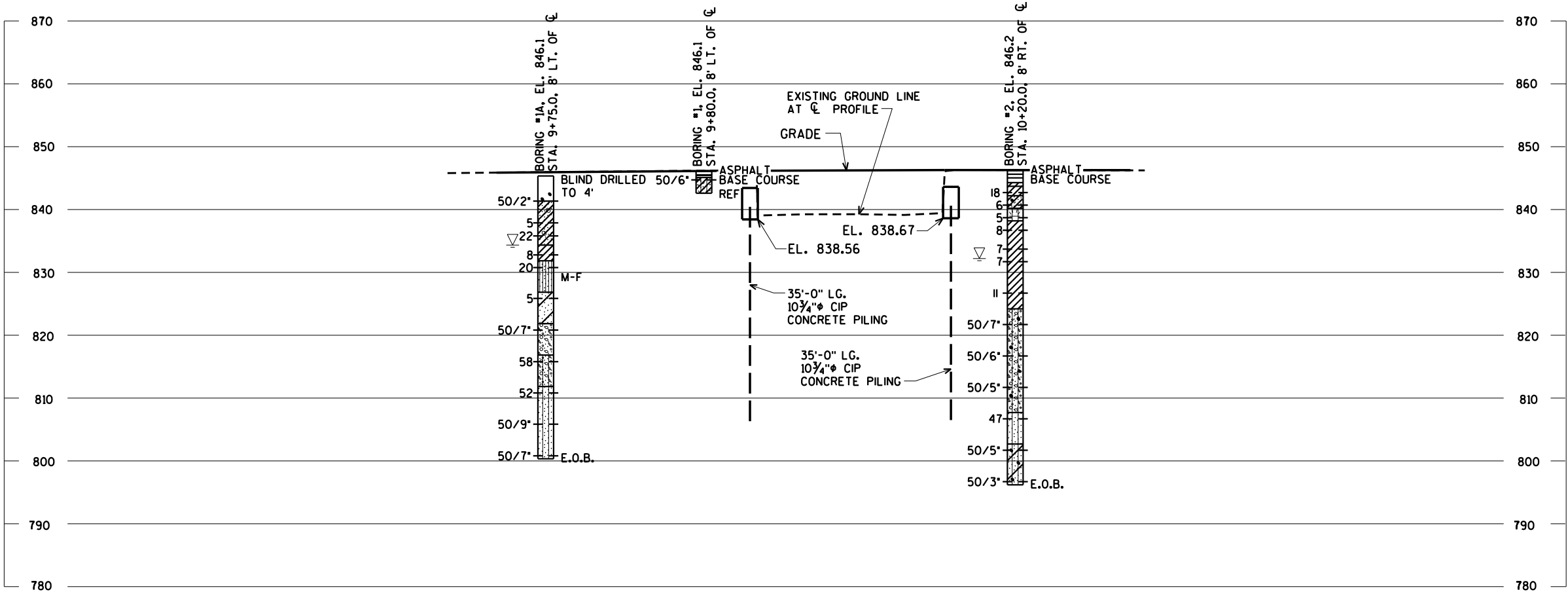
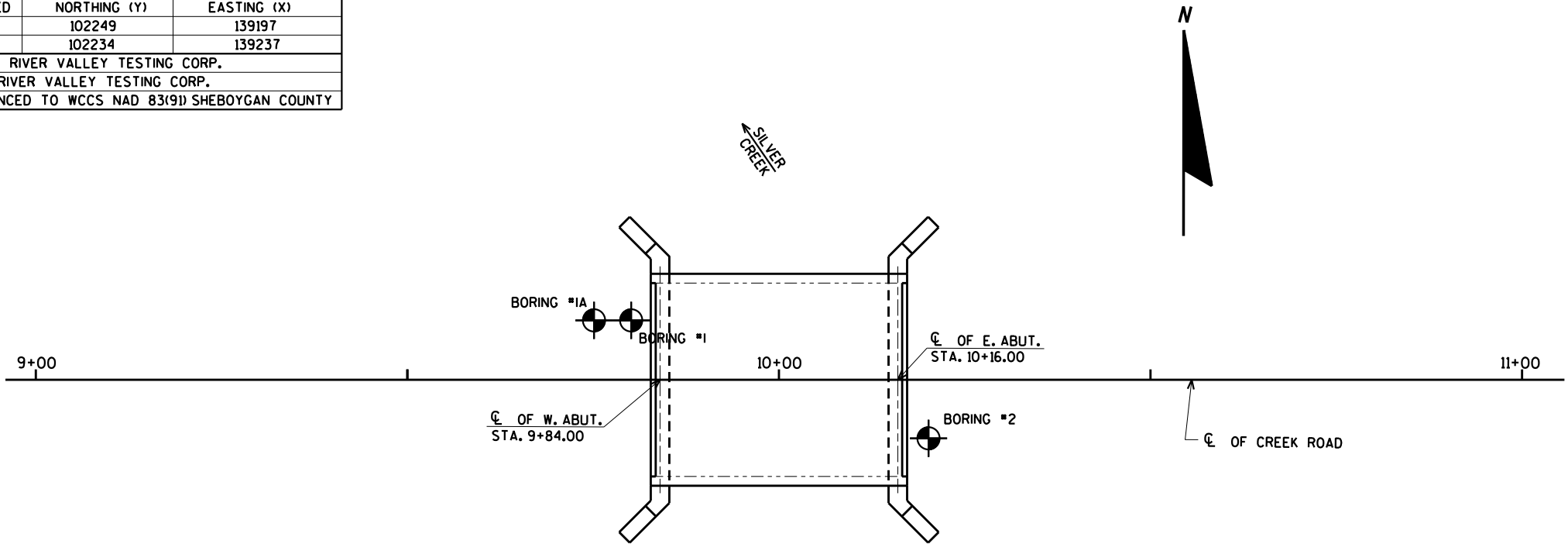
\$PRNAME\$
U:\45-0440.00 - Sheboygan Co. Creek Rd over Silver Creek Structures\Final\450440 soils.dgn

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	JULY 24, 2017	102249	139197
2	JULY 25, 2017	102234	139237

BORINGS COMPLETED BY: RIVER VALLEY TESTING CORP.

REPORT COMPLETED BY: RIVER VALLEY TESTING CORP.

ALL COORDINATES REFERENCED TO WCCS NAD 83(91) SHEBOYGAN COUNTY



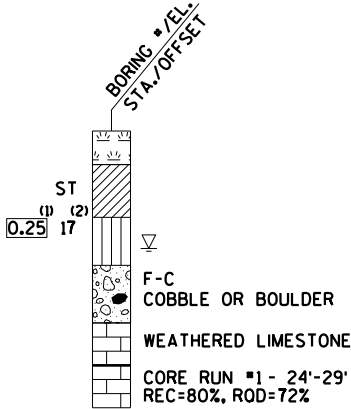
STATE PROJECT NUMBER

4202-06-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▽ END OF DRILLING
- ▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

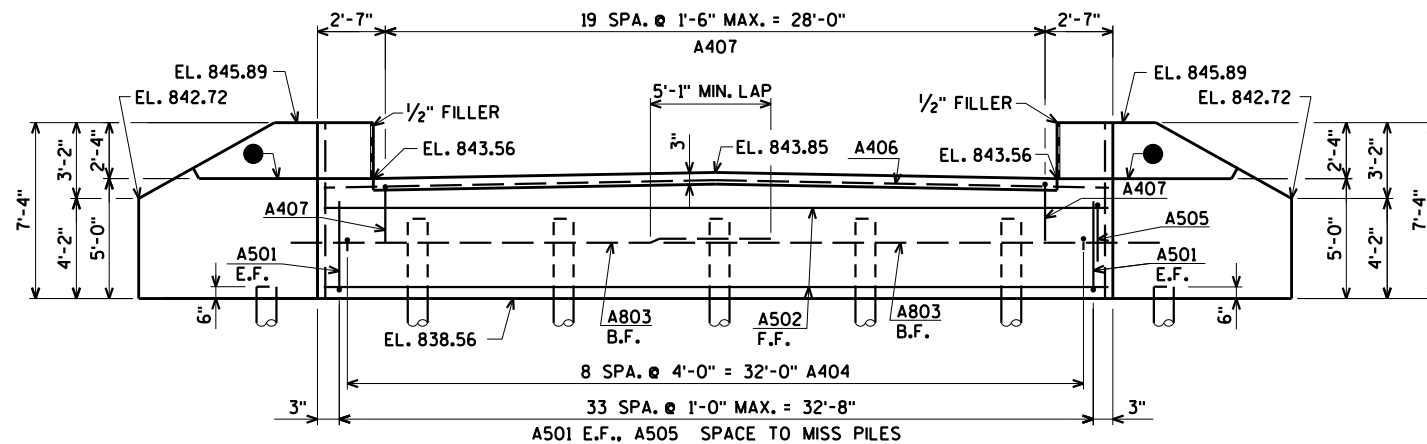
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

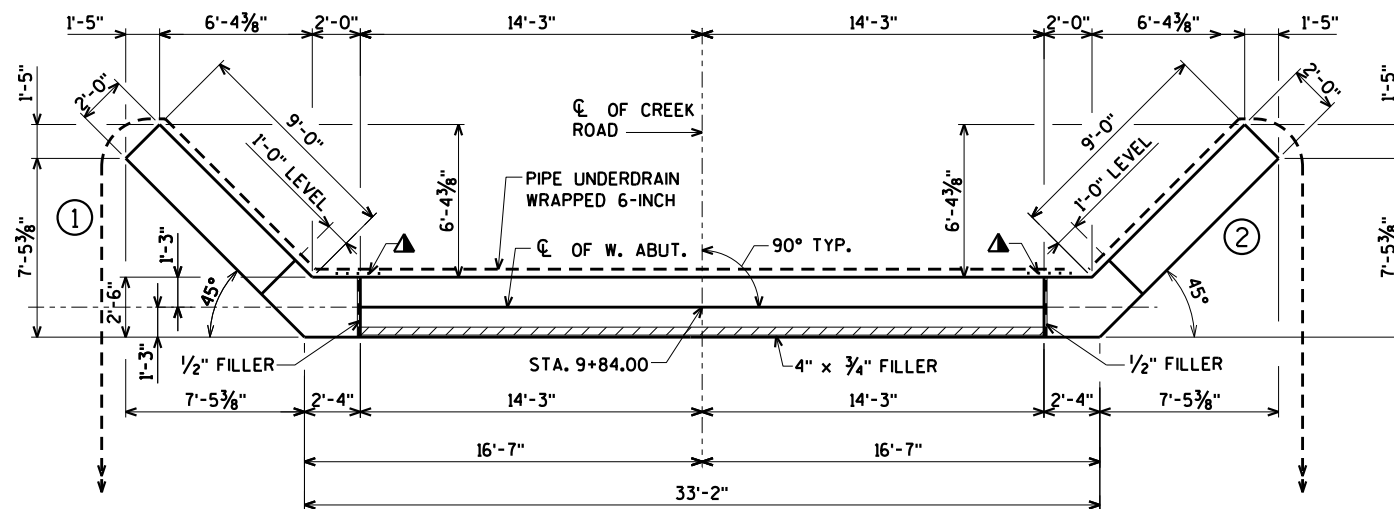
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-203			
DRAWN BY		CLS	PLANS CK'D. JLB
SUBSURFACE EXPLORATION		SHEET 3 OF 10	

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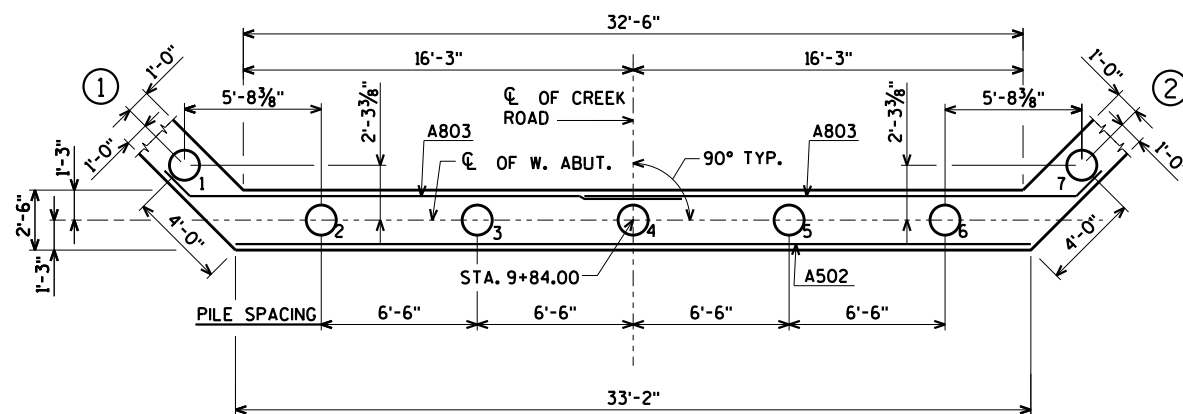
8



ELEVATION
(LOOKING WEST)



PLAN

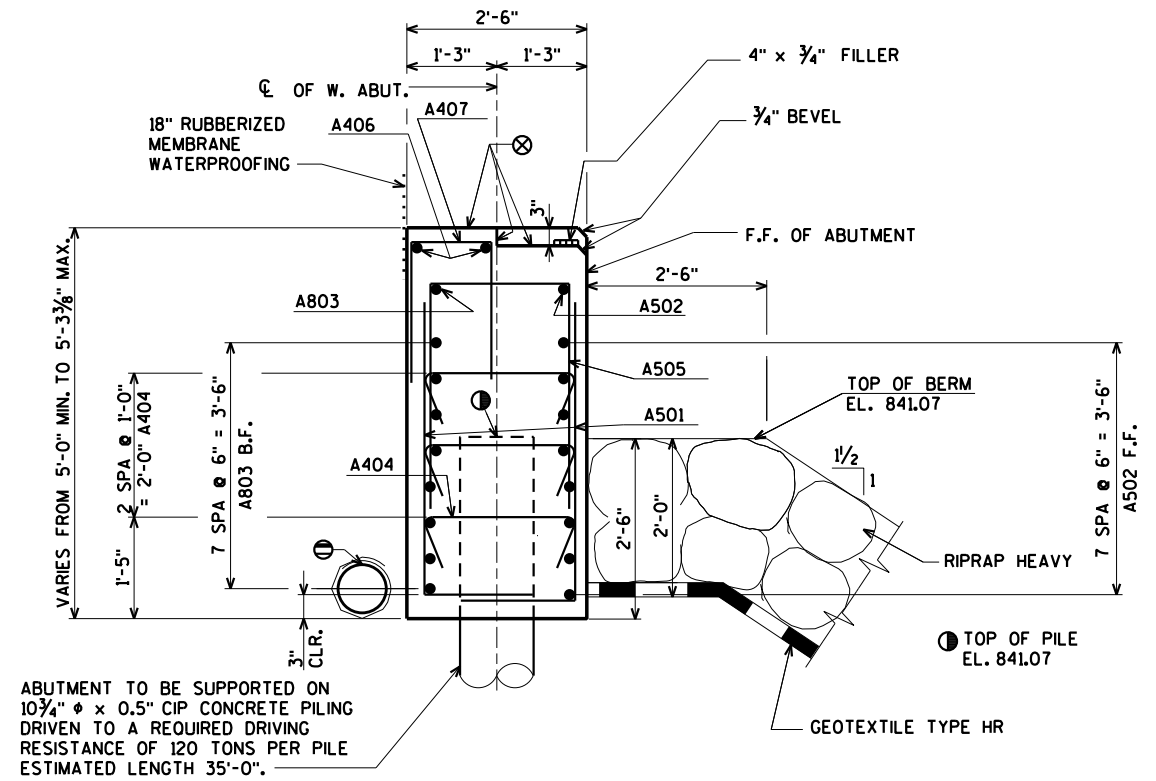


PILE LAYOUT

NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)

STATE PROJECT NUMBER

4202-06-71



TYPICAL SECTION THRU BODY

NOTE: DO NOT PLACE FILL ABOVE THREE FEET FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

EXCAVATE OR FILL TO BOTTOM OF ABUTMENT BEFORE DRIVING PILES.

- ⊗ STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03'
- ⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDER DRAIN. FOR RODENT SHIELD DETAIL SEE SHEET 5.
- OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2"x6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).
- ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WINGWALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.
B.F. DENOTES BACK FACE.
F.F. DENOTES FRONT FACE.
E.F. DENOTES EACH FACE.

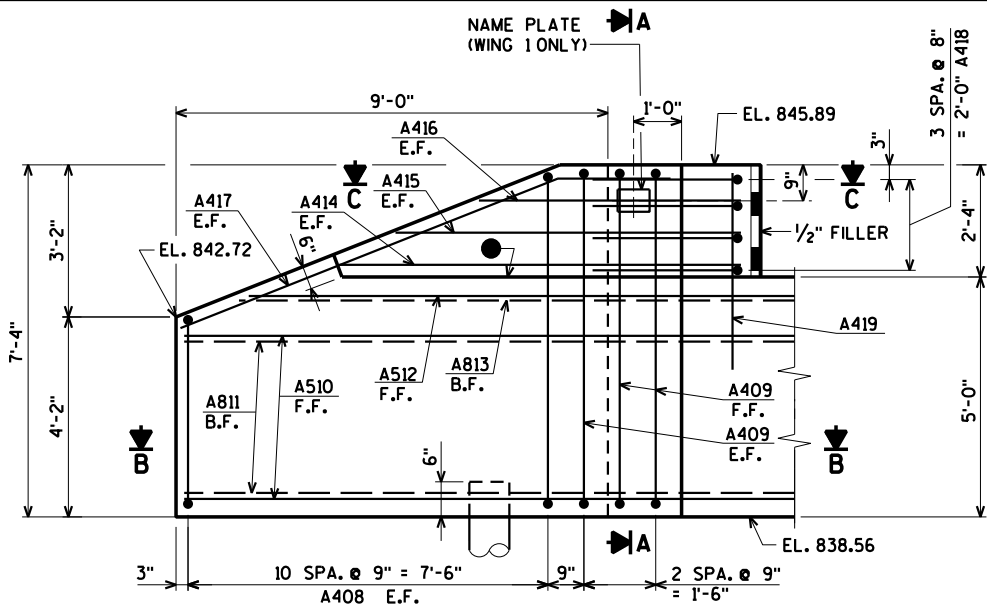
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-203			
DRAWN BY ZSS		PLANS CK'D. JLB	
WEST ABUTMENT		SHEET 4 OF 10	

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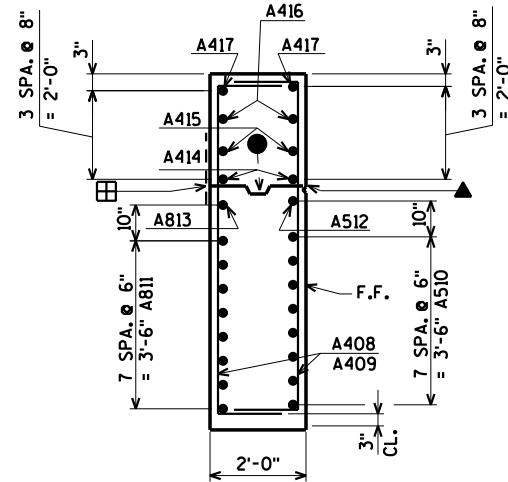
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U:\45-0440.00 - Sheboygan Co. Creek Rd over Silver Creek+Structures\Final\450440_wa.dgn

STATE PROJECT NUMBER

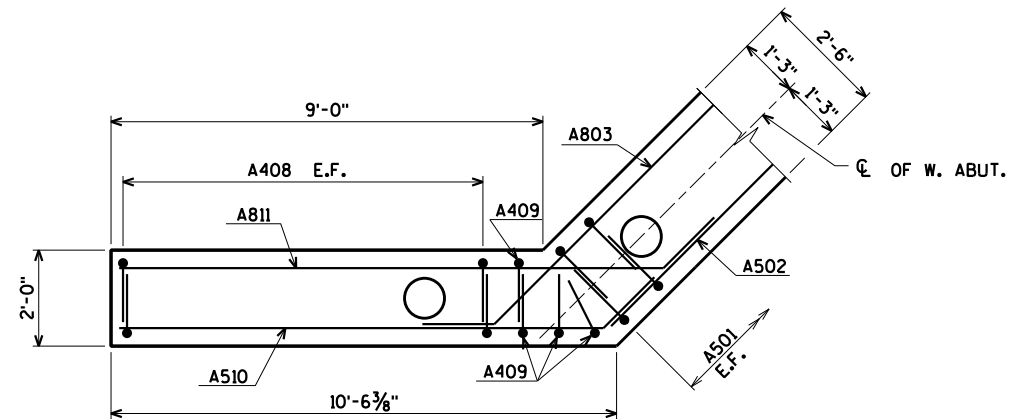
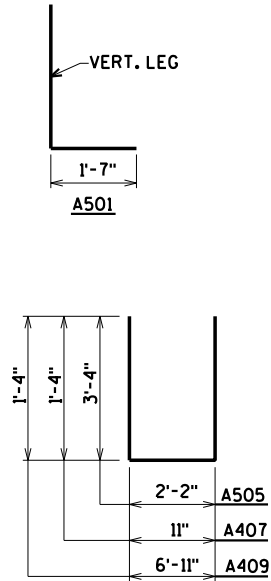
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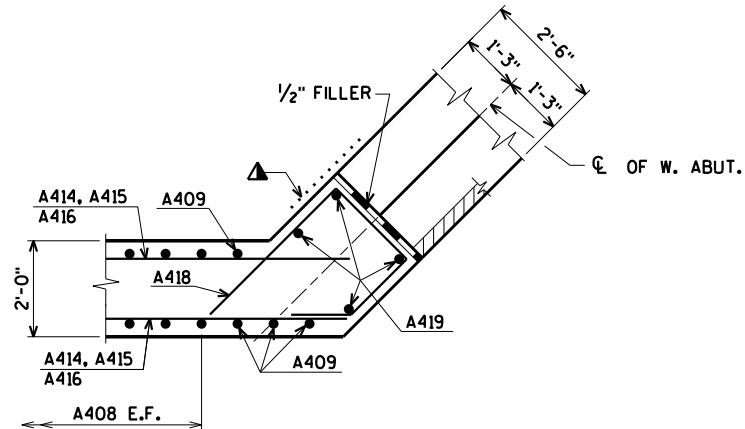
ELEVATION - WING 1
(WING 2 SIMILAR)



SECTION A



SECTION B



SECTION C

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

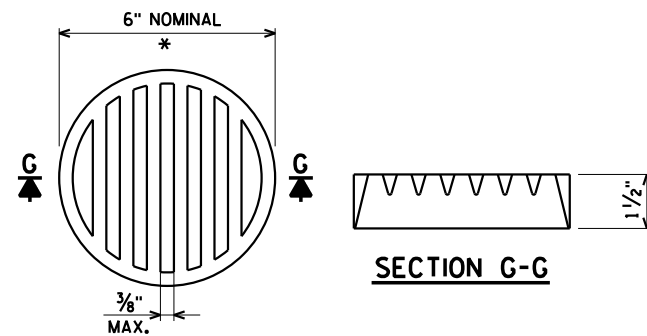
E.F. DENOTES EACH FACE.

▲ 3/4" 'V' GROOVE ON F.F. OF WINGWALL - NOT REQUIRED IF CONST. JT. IS NOT USED.

● OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WINGWALL.

▣ 18" RUBBERIZED MEMBRANE WATERPROOFING IF CONST. JOINT IS USED (COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES").



* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

RODENT SHIELD DETAIL

BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLE	BAR SERIES	2,250' UNCOATED 1,260' COATED
							LOCATION
A501		68	5-9	X			BODY VERT. E.F.
A502		9	32-10				BODY HORIZ. F.F.
A803		18	22-7	X			BODY HORIZ. B.F.
A404		27	2-9	X			BODY TIES
A505		34	8-8	X			BODY VERT. TOP
A406		2	32-10				BODY HORIZ. TOP NOTCH
A407		20	3-5	X			BODY VERT. TOP NOTCH
A408	X	44	7-9	X	⊗		WINGS 1 & 2 VERT. E.F.
A409	X	8	9-5	X			WINGS 1 & 2 VERT. E.F.
A510	X	16	11-7	X			WINGS 1 & 2 HORIZ. F.F.
A811	X	16	13-2	X			WINGS 1 & 2 HORIZ. B.F.
A512	X	2	9-10	X			WINGS 1 & 2 HORIZ. F.F.
A813	X	2	11-5	X			WINGS 1 & 2 HORIZ. B.F.
A414	X	4	7-7				WINGS 1 & 2 HORIZ. E.F.
A415	X	4	5-11				WING 1 & 2 HORIZ. E.F.
A416	X	4	4-3				WING 1 & 2 HORIZ. E.F.
A417	X	4	10-9	X			WINGS 1 & 2 DIAG. E.F.
A418	X	8	8-4	X			WINGS 1 & 2 HORIZ.
A419	X	8	3-9				WINGS 1 & 2 VERT.

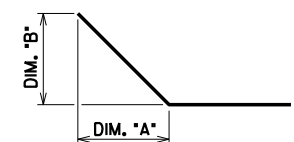
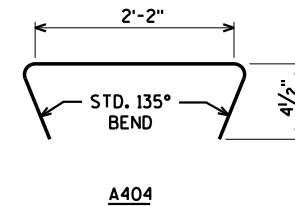
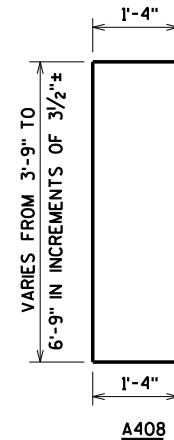
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

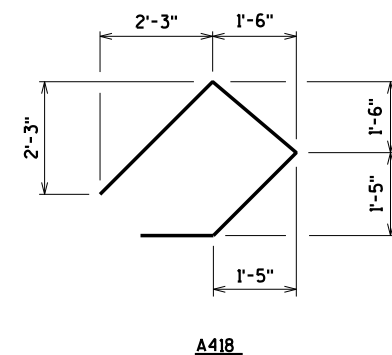
BAR SERIES TABLE

BAR MARK	NO REQ'D.	LENGTH
A408	4 SERIES OF 11	6'-3" TO 9'-3"

BUNDLE AND TAG EACH SERIES SEPARATELY.



BAR NO.	DIM. 'A'	DIM. 'B'
A803	1'-0 3/4"	1'-0 3/4"
A510	1'-0 3/4"	1'-0 3/4"
A811	1'-0 3/4"	1'-0 3/4"
A512	1'-0 3/4"	1'-0 3/4"
A813	1'-0 3/4"	1'-0 3/4"
A417	8'-0"	3'-2"



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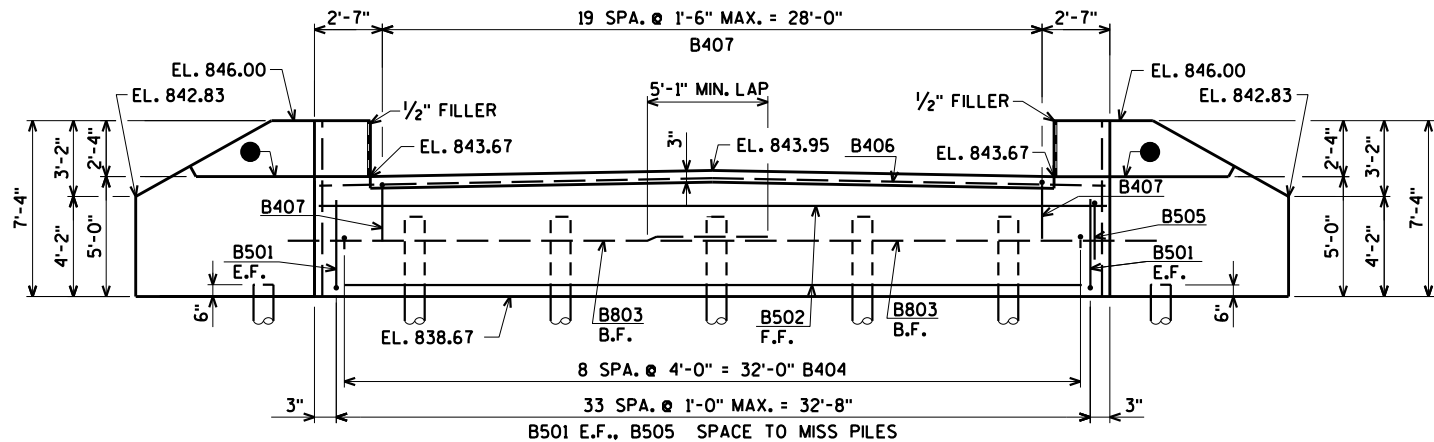
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-203			
DRAWN BY ZSS		PLANS CK'D. JLB	
WEST ABUTMENT WING DETAILS & BILL OF BARS			SHEET 5 OF 10

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Ut±45-0440.00 - Sheboygan Co. Creek Rd over Silver Creek±Structures±Final±450440 ea.dgn

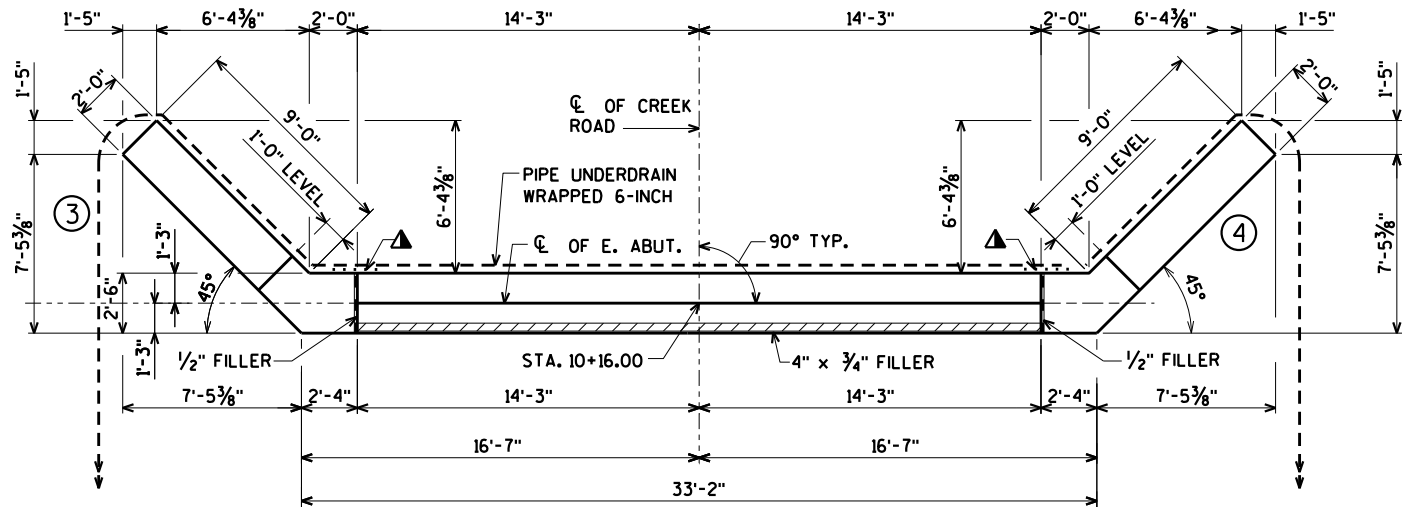
STATE PROJECT NUMBER

4202-06-71

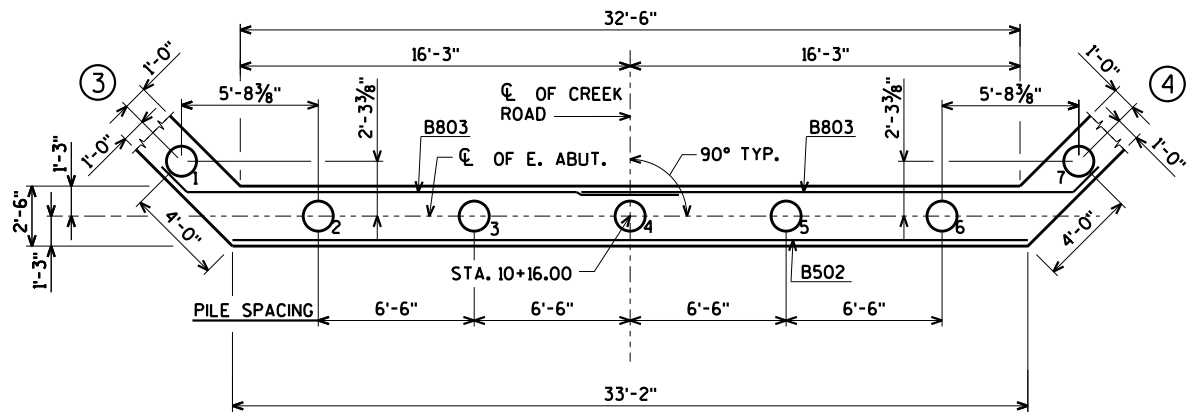
NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT
SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)



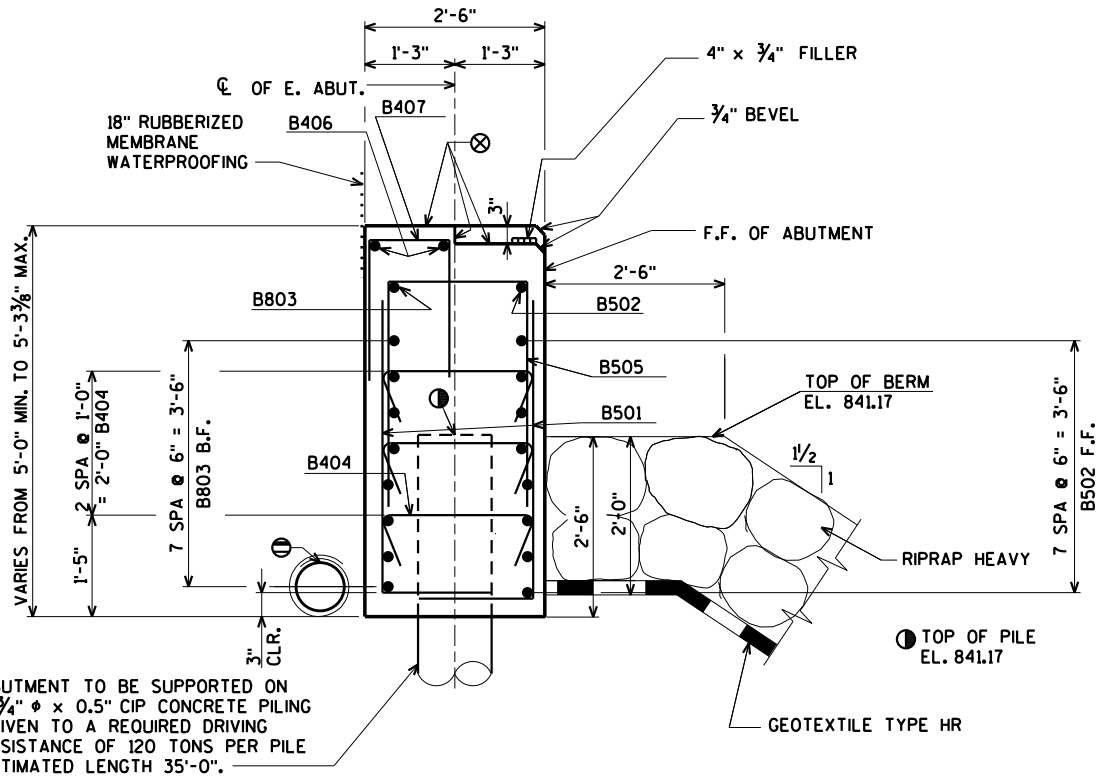
ELEVATION
(LOOKING EAST)



PLAN



PILE LAYOUT



TYPICAL SECTION THRU BODY

NOTE: DO NOT PLACE FILL ABOVE
THREE FEET FROM BOTTOM OF
ABUTMENT UNTIL SUPERSTRUCTURE
IS IN PLACE.

EXCAVATE OR FILL TO
BOTTOM OF ABUTMENT
BEFORE DRIVING PILES.

- ⊗ STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03"
- ⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDER DRAIN. FOR RODENT SHIELD DETAIL SEE SHEET 5.
- OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2"x6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F. (RUBBERIZED MEMBRANE WATERPROOFING INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES" IF CONST. JOINT IS USED).
- ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WINGWALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

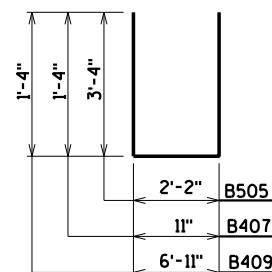
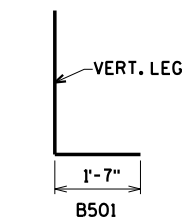
B.F. DENOTES BACK FACE.

F.F. DENOTES FRONT FACE.

E.F. DENOTES EACH FACE.

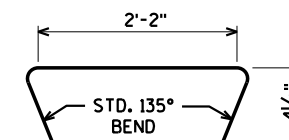
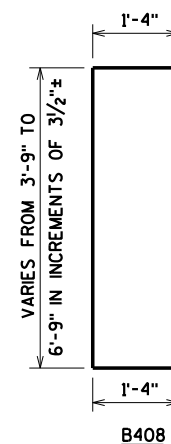
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-203			
DRAWN BY ZSS		PLANS CK'D. JLB	
EAST ABUTMENT			SHEET 6 OF 10

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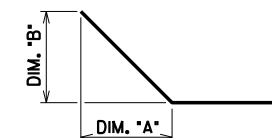


18" RUBBERIZED MEMBRANE WATERPROOFING
IF CONST. JOINT IS USED (COST INCIDENTAL
TO BID ITEM "CONCRETE MASONRY BRIDGES").

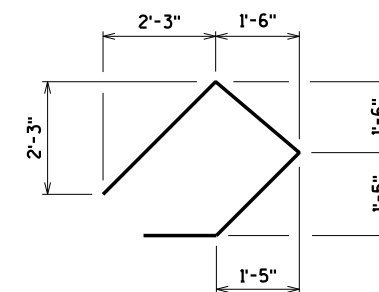
E.F. DENOTES EACH FACE.



B404



BAR NO.	DIM. "A"	DIM. "B"
B803	1'-0 ³ / ₄ "	1'-0 ³ / ₄ "
B510	1'-0 ³ / ₄ "	1'-0 ³ / ₄ "
B811	1'-0 ³ / ₄ "	1'-0 ³ / ₄ "
B512	1'-0 ³ / ₄ "	1'-0 ³ / ₄ "
B813	1'-0 ³ / ₄ "	1'-0 ³ / ₄ "
B417	8'-0"	3'-2"



B418

BAR. NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	2,250" UNCOATED 1,260" COATED
							LOCATION
B501		68	5-9	X			BODY VERT. E.F.
B502		9	32-10				BODY HORIZ. F.F.
B803		18	22-7	X			BODY HORIZ. B.F.
B404		27	2-9	X			BODY TIES
B505		34	8-8	X			BODY VERT. TOP
B406		2	32-10				BODY HORIZ. TOP NOTCH
B407		20	3-5	X			BODY VERT. TOP NOTCH
B408	X	44	7-9	X		⊗	WINGS 3 & 4 VERT. E.F.
B409	X	8	9-5	X			WINGS 3 & 4 VERT. E.F.
B510	X	16	11-7	X			WINGS 3 & 4 HORIZ. F.F.
B811	X	16	13-2	X			WINGS 3 & 4 HORIZ. B.F.
B512	X	2	9-10	X			WINGS 3 & 4 HORIZ. F.F.
B813	X	2	11-5	X			WINGS 3 & 4 HORIZ. B.F.
B414	X	4	7-7				WINGS 3 & 4 HORIZ. E.F.
B415	X	4	5-11				WING 3 & 4 HORIZ. E.F.
B416	X	4	4-3				WING 3 & 4 HORIZ. E.F.
B417	X	4	10-9	X			WINGS 3 & 4 DIAG. E.F.
B418	X	8	8-4	X			WINGS 3 & 4 HORIZ.
B419	X	8	3-9				WINGS 3 & 4 VERT.

⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BAR MARK	NO REQ'D.	LENGTH
B408	4 SERIES OF 11	6'-3" TO 9'-3"

BUNDLE AND TAG EACH SERIES SEPARATELY.

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STATE PROJECT NUMBER

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BILL OF BARS

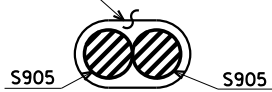
BAR. NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	10,820# COATED
							LOCATION
S401	X	58	3-3	X			SLAB VERT. @ ABUT. NOTCH
S402	X	4	28-2				SLAB TRANS. @ ABUT. NOTCH
S503	X	58	6-4	X			SLAB VERT. @ ABUT.
S504	X	58	3-5	X			SLAB VERT. @ ABUT.
S905	X	59	29-10		X		SLAB LONG. BOT.
S506	X	80	28-2				SLAB TRANS. BOT. & TOP
S507	X	20	32-10				SLAB LONG. TOP
S608	X	28	12-0	X			SLAB @ RAIL POSTS
S609	X	40	6-0				SLAB @ INT. RAIL POSTS
S610	X	16	6-0	X			SLAB @ END RAIL POSTS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

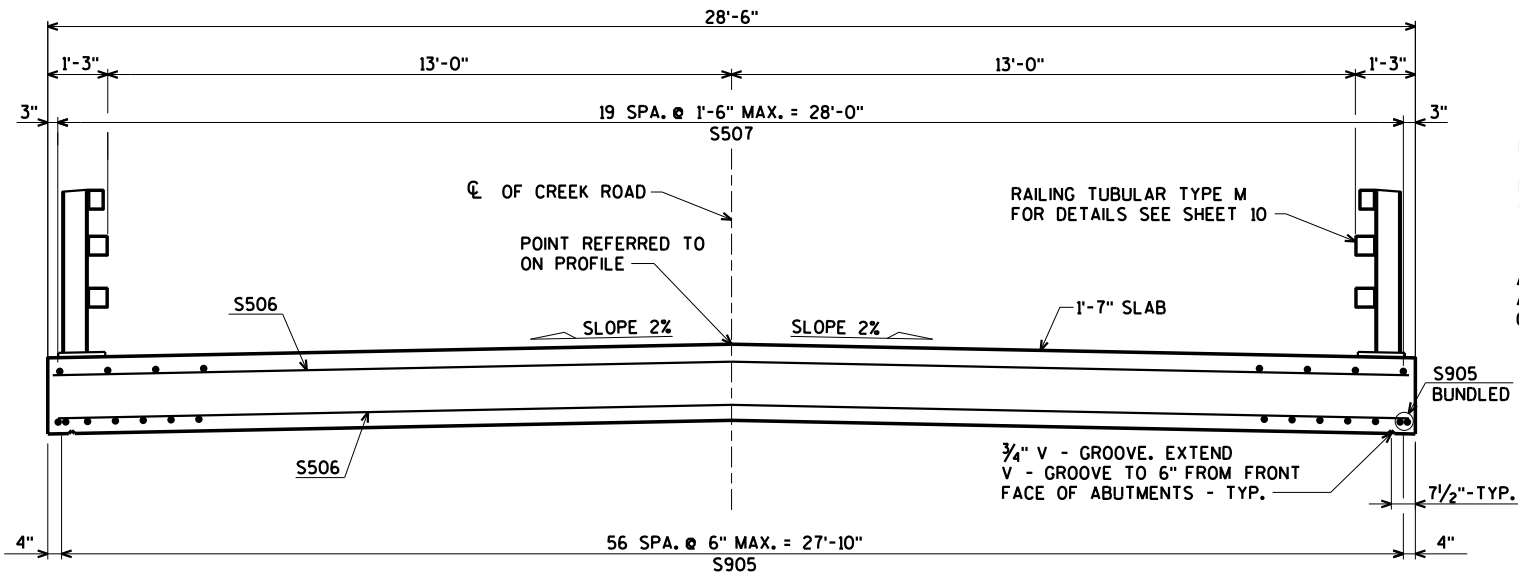
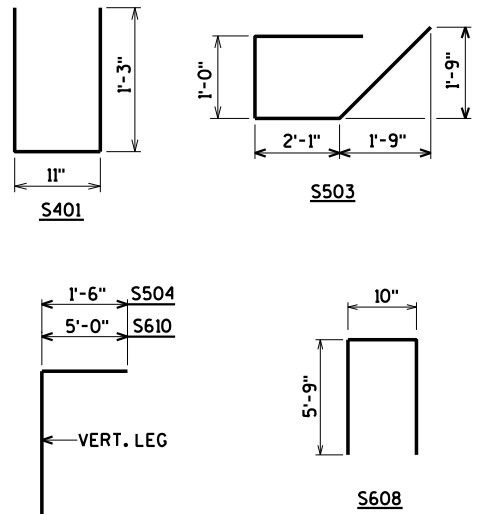
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

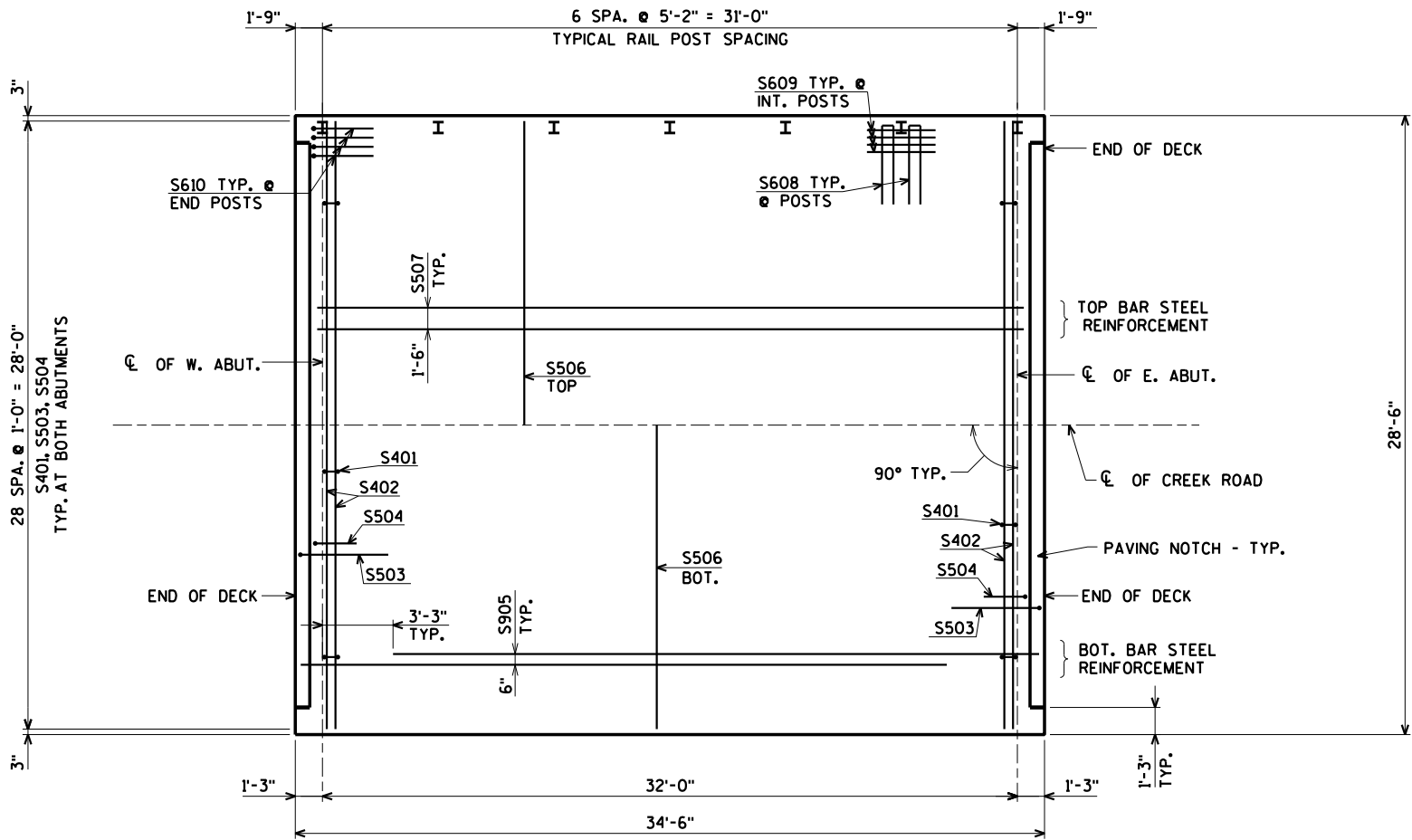
WIRE BARS TOGETHER
@ 2'-0" CENTERS



BUNDLING DETAIL



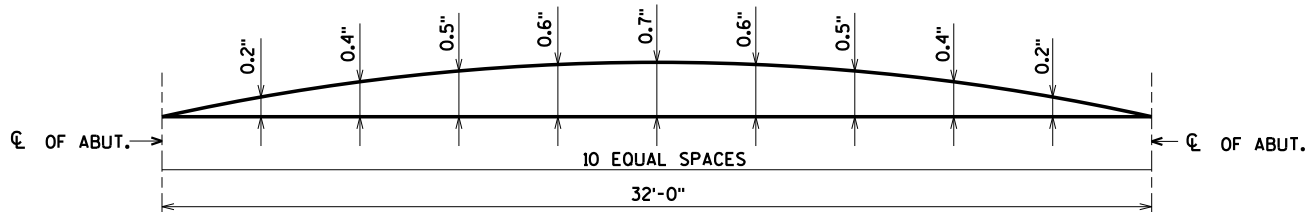
CROSS SECTION THRU BRIDGE
(LOOKING EAST)



PLAN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-203			
DRAWN BY ZSS		PLANS CK'D. JLB	
SUPERSTRUCTURE			SHEET 8 OF 10

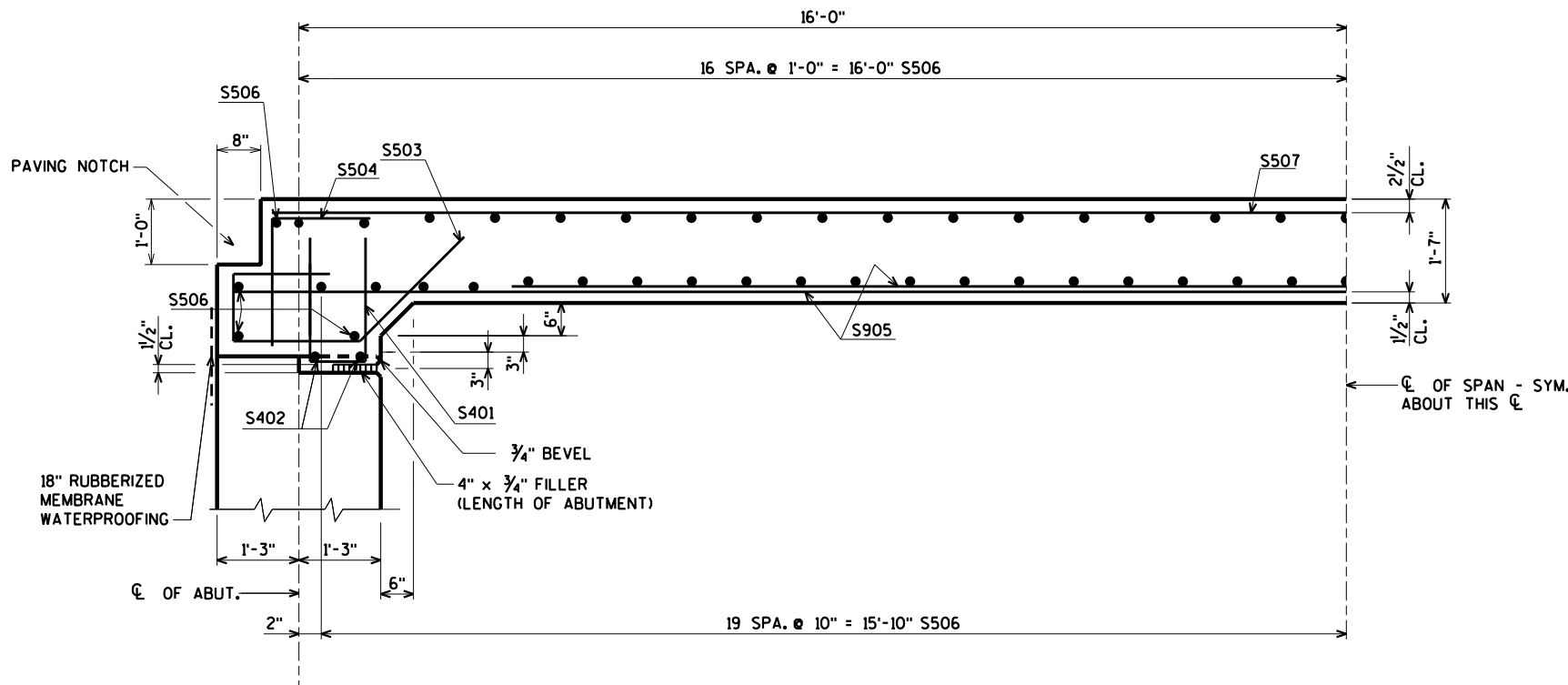
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AYRES ASSOCIATES
3433 Oakwood Hills Parkway
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CAMBER DIAGRAM

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL. OF ABUTMENTS, AND AT 1/2 PT. TO VERIFY CAMBER, TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR CL.



PART LONGITUDINAL SECTION

TOP OF DECK ELEVATIONS

LOCATION	CL. OF W. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL. OF E. ABUT.
N. EDGE OF SLAB	845.89	845.91	845.92	845.93	945.95	945.96	945.97	845.98	845.98	845.99	846.00
CL. OF CREEK ROAD	846.18	846.19	846.21	846.22	846.23	846.24	846.25	846.26	846.27	846.28	846.28
S. EDGE OF SLAB	845.89	845.91	845.92	845.93	945.95	945.96	945.97	845.98	845.98	845.99	846.00

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

ORIGINAL PLANS PREPARED BY

AYRES
ASSOCIATES

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DRAWN BY ZSS		PLANS CK'D. JLB	
SUPERSTRUCTURE DETAILS			SHEET 9 OF 10

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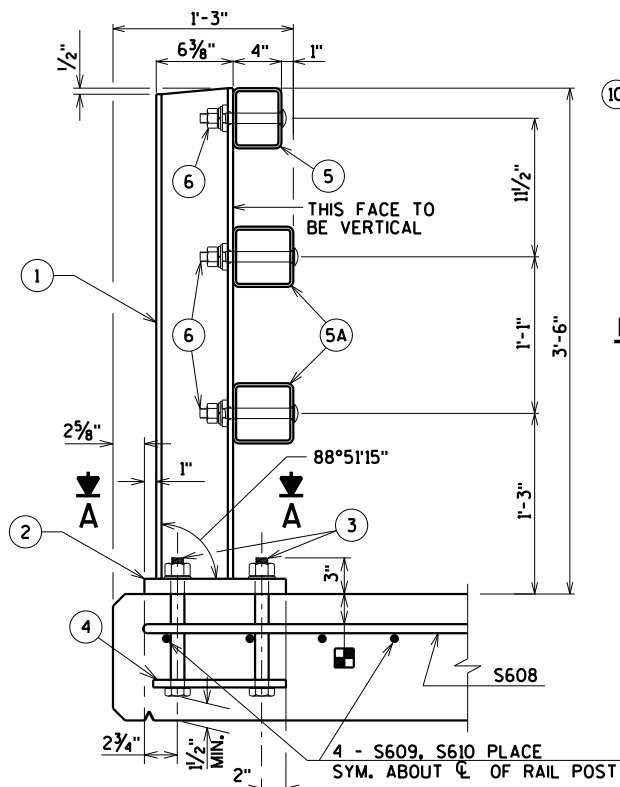
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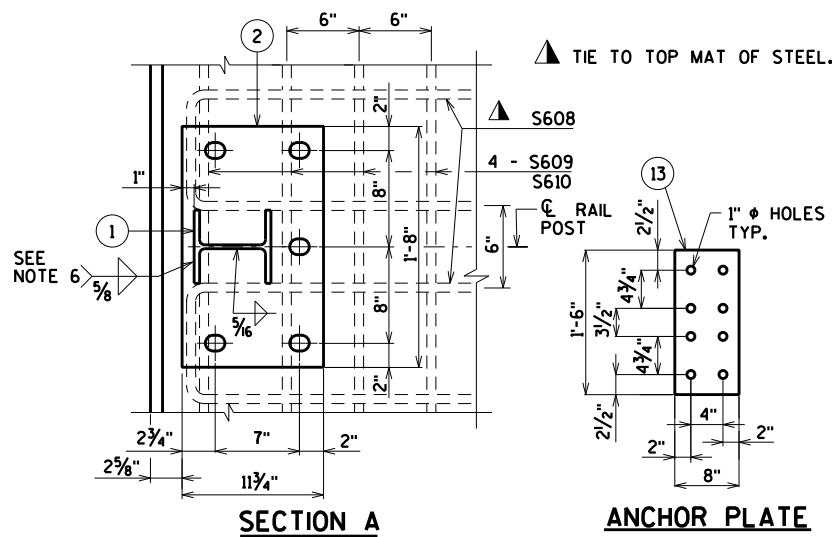
LEGEND

- W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 - 1/6" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. ~~USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)~~
- 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 5/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 7/8" A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS ~~AND 1 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.~~
- 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.)
- 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.



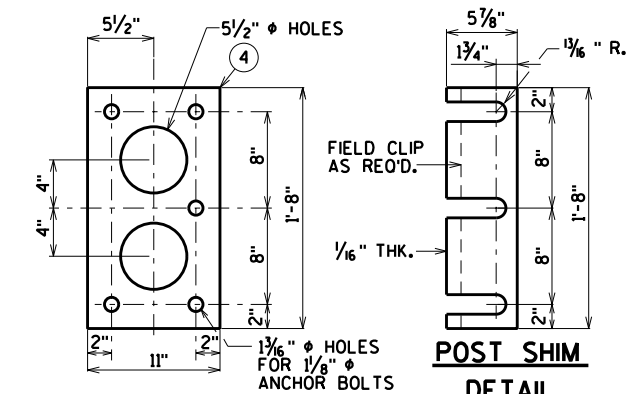
SECTION THRU RAILING ON DECK

PLACE BELOW TOP MAT SLAB REINFORCEMENT.

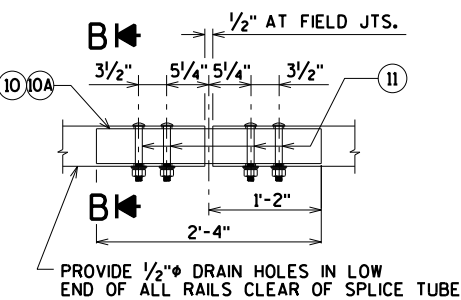


SECTION A

ANCHOR PLATE
(AT BEAM GUARD ATTACHMENT)



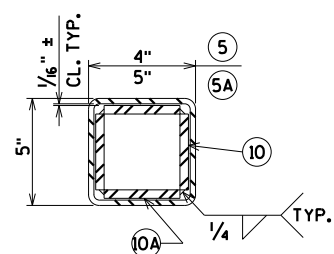
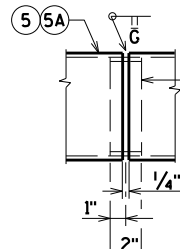
ANCHOR PLATE
(AT RAIL TO DECK CONNECTION)



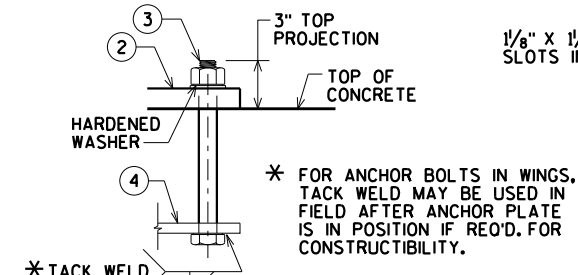
FIELD ERECTION JOINT DETAIL

PROVIDE 1/2" DIA. DRAIN HOLES IN LOW END OF ALL RAILS CLEAR OF SPLICE TUBE

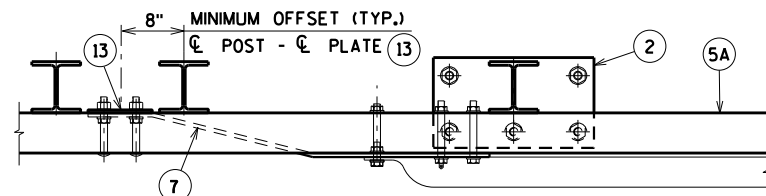
SHOP RAIL SPLICE DETAIL
(LOCATION MUST BE SHOWN ON THE SHOP DRAWINGS)



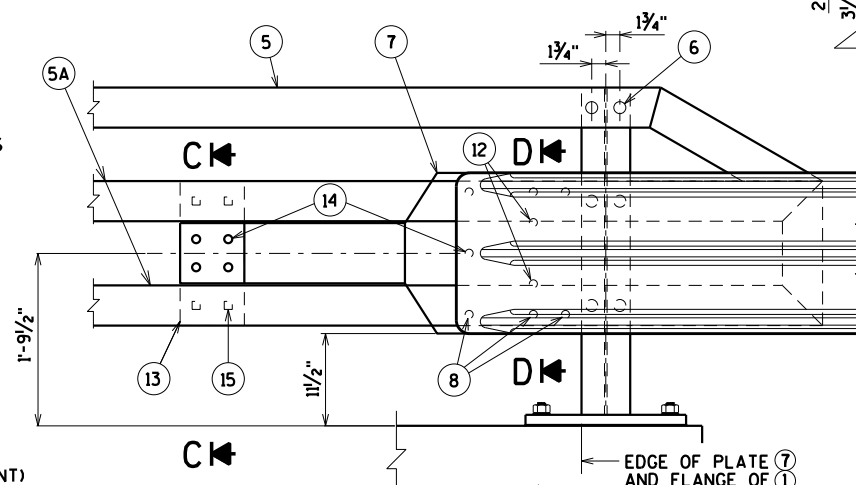
SECTION B



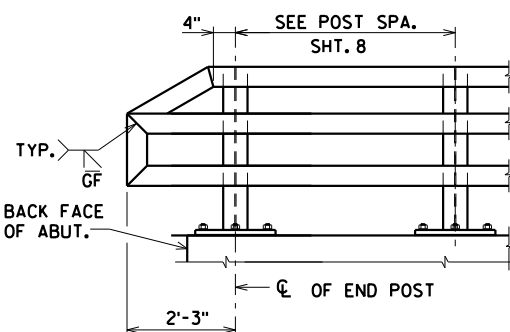
ANCHOR BOLTS



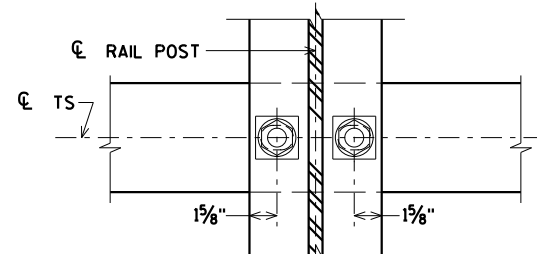
TOP VIEW AT END POST
(THRIE BEAM RAIL ATTACHMENT)



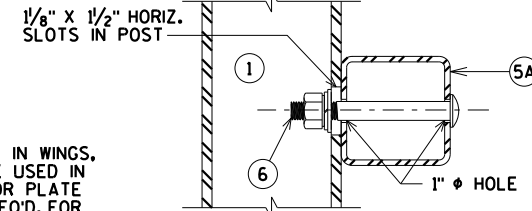
DETAIL AT END POST
(THRIE BEAM RAIL ATTACHMENT)



PART ELEVATION OF RAILING



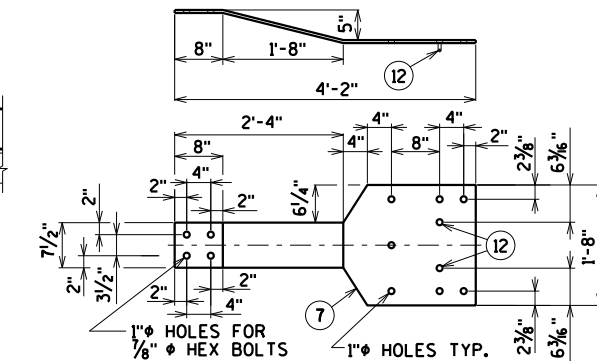
SECTION THRU POST WEB



SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

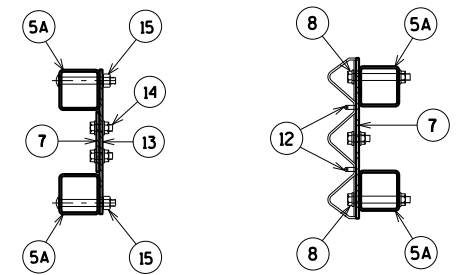
TYPICAL RAIL TO POST CONNECTIONS



BACK-UP PLATE DETAIL
(AT BEAM GUARD ATTACHMENT)

GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.



SECTION C

SECTION D

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-59-203			
DRAWN BY		ZSS	PLANS CK'D. JLB
RAILING TUBULAR TYPE M		SHEET 10 OF 10	

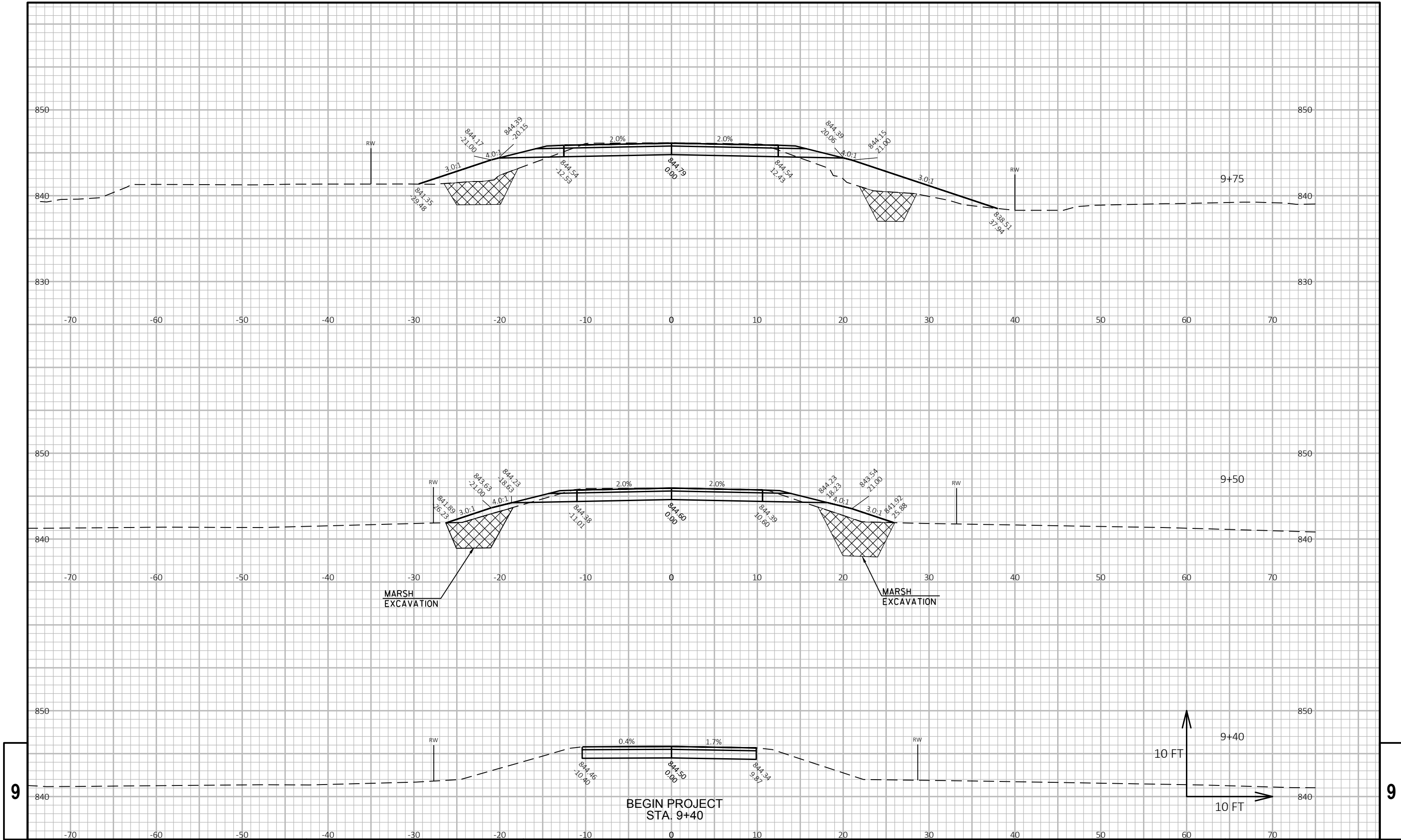
ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

EARTHWORK - CREEK ROAD

STATION	AREA (SF)				Incremental Vol (CY) (Unadjusted)				Cumulative Vol (CY)			Mass Ordinate
	Unusable				Unusable				Expanded		Expanded	
	Cut	Pavement Material	Fill	Marsh Exc	Cut	Pavement Material	Fill	Marsh Exc	Cut	Fill	Marsh Backfill	
									1.00	1.30	1.50	
					Note 1	Note 2	Note 3		Note 1		Note 4	Note 8
9+40	27.08	10.00	0.00	0.00	0	0	0	0	0	0	0	0
9+50	37.40	10.00	12.40	48.51	12	4	2	9	12	3	13	5
9+75	34.08	10.00	53.73	35.86	33	9	31	39	45	43	72	-11
9+83.42	34.08	10.00	55.00	35.86	11	3	17	11	56	65	89	-25
B-59-203												-25
10+16.58	34.12	10.00	45.00	47.22	0	0	0	0	56	65	89	-25
10+25	34.12	10.00	41.63	47.22	11	3	14	15	66	82	111	-35
10+50	34.83	10.00	19.60	47.90	32	9	28	44	98	119	177	-49
10+90	27.86	10.00	0.00	0.00	46	15	15	35	145	138	230	-37

145 43 106 153

Notes:	
1 - Cut	Cut includes Salvaged/Unusable Pavement material
2 - Unusable Pavement Material	This does not show up in cross sections
3 - Fill	Does not include Unusable Pavement Exc volume
4 - Expanded Marsh Backfill	Will be backfilled with Granular Backfill
8 - Mass Ordinate	Cut - Unusable Pavement Material - (Fill * Fill Factor)



9

9

PROJECT NO: 4202-06-71

HWY: CREEK ROAD

COUNTY: SHEBOYGAN

CROSS SECTIONS: CREEK ROAD

SHEET

E

FILE NAME : V:\TRANS-GB\450440 CREEK ROAD\C3D\SHEETSPLAN\090201_XS.DWG
LAYOUT NAME - Creek Road

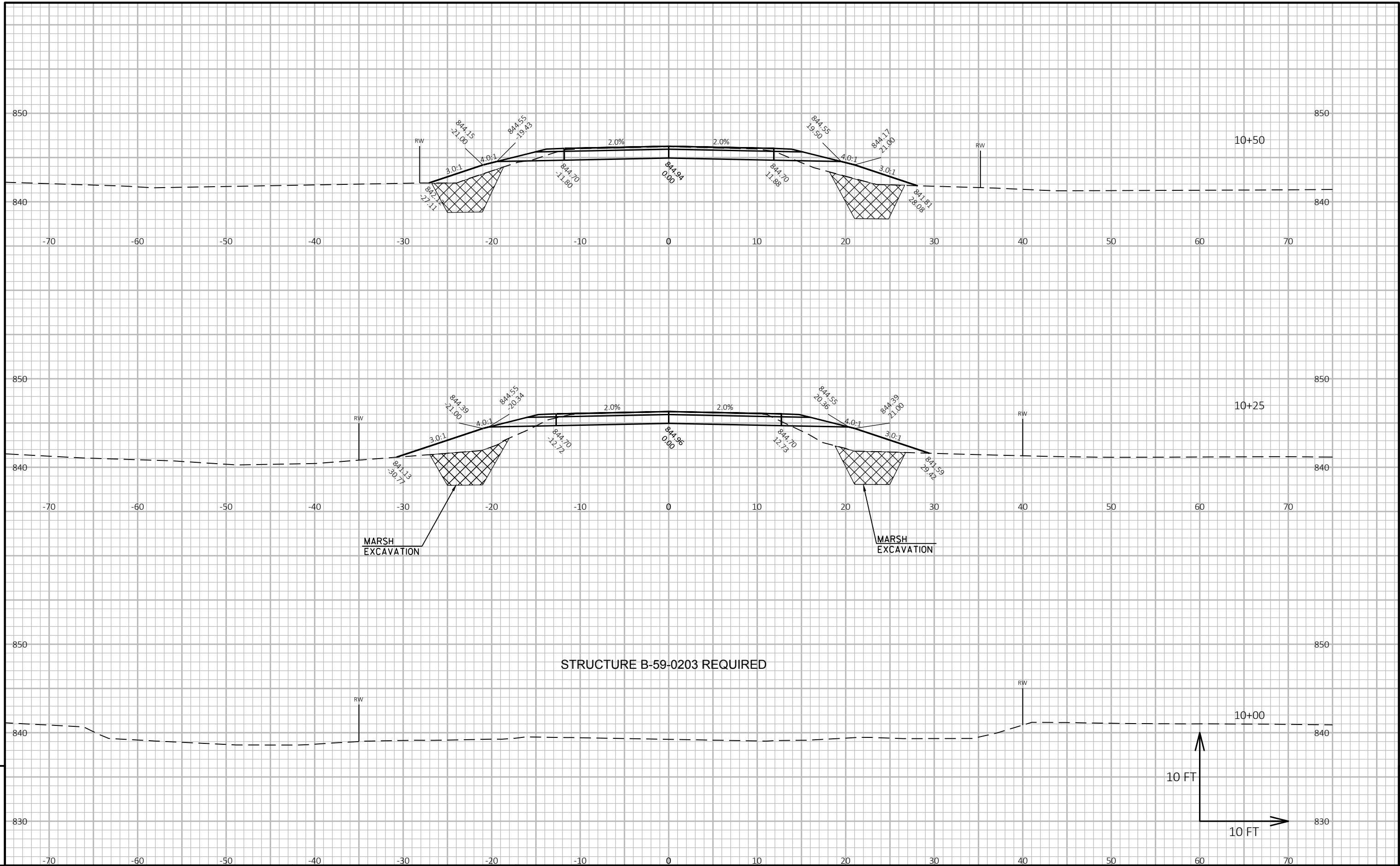
PLOT DATE : 2/1/2019 8:24 AM

PLOT BY : SCHAITEI, RYAN

PLOT NAME :

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

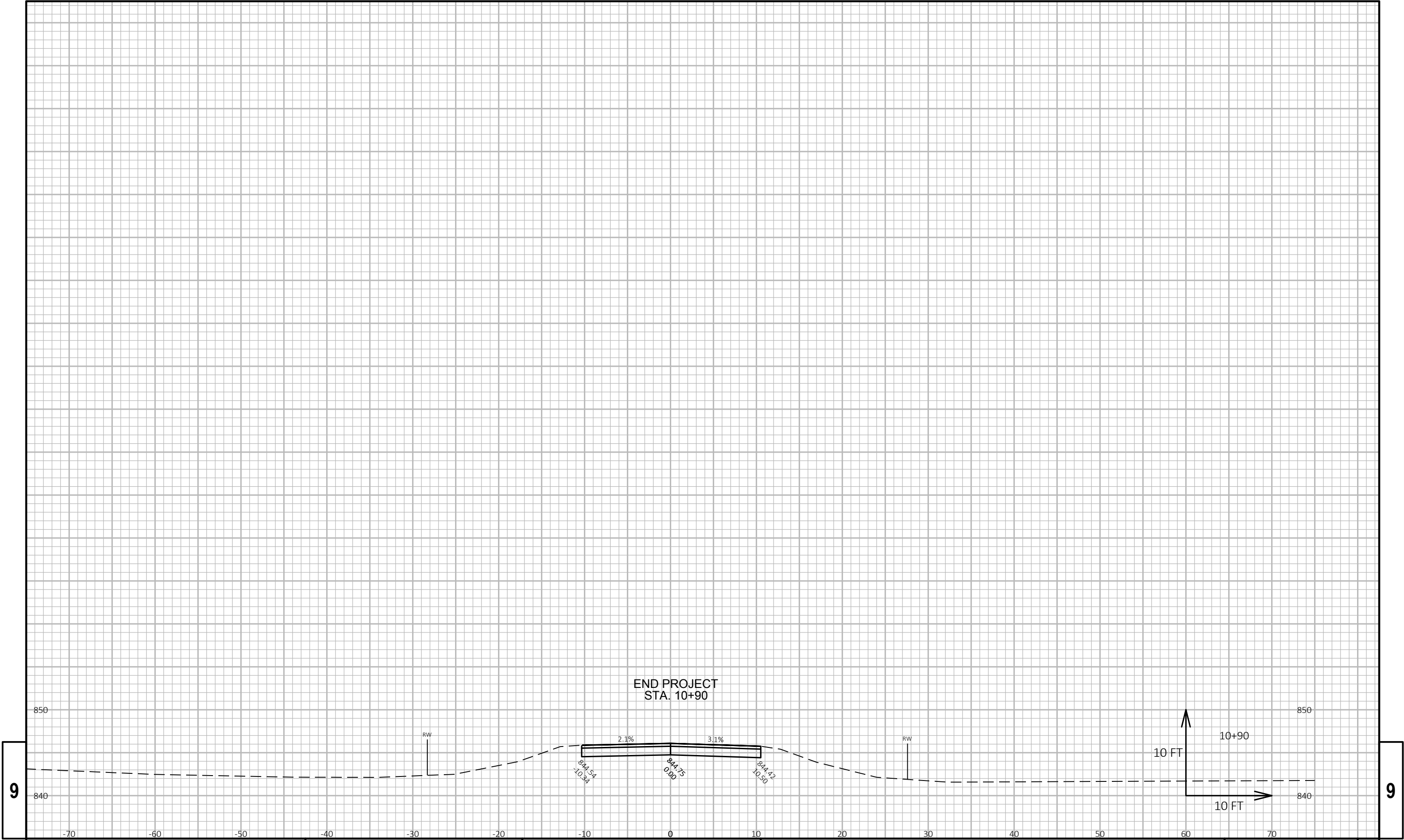
WISDOT/CADDIS SHEET 49



STRUCTURE B-59-0203 REQUIRED

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Wisconsin Department of Transportation

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through innovation and exceptional service.

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