

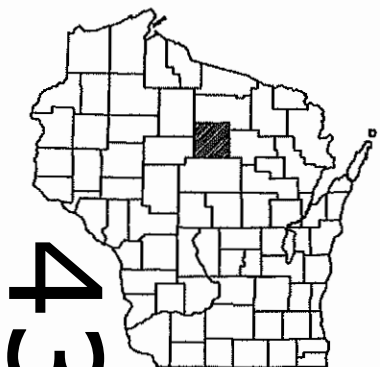
PROJECT ID: 9215-01-63 & 9215-01-73
WITH: 9215-01-65

COUNTY: LINCOLN

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 206



DESIGN DESIGNATION	9215-01-03	WEST OF CTH O	CTH O-CTH E	EAST OF CTH E
A.A.D.T. 2019	=	700	1400	5500
A.A.D.T. 2039	=	910	1800	6100
D.H.V.	=			
D.D.	=	61/39	60/40	60/40
T.	=	7.5%	6.5%	6%
DESIGN SPEED	=	55 M.P.H		
ESALS	=			

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

OGEMA-TOMAHAWK

PRICE CL TO WISC RIVER BR CULVERTS

STH 86

LINCOLN COUNTY

STATE PROJECT NUMBER
9215-01-63

OGEMA-TOMAHAWK

PRICE COUNTY LINE TO WISC RIVER BRIDGE

STH 86

LINCOLN COUNTY

STATE PROJECT NUMBER
9215-01-73

STATE PROJECT

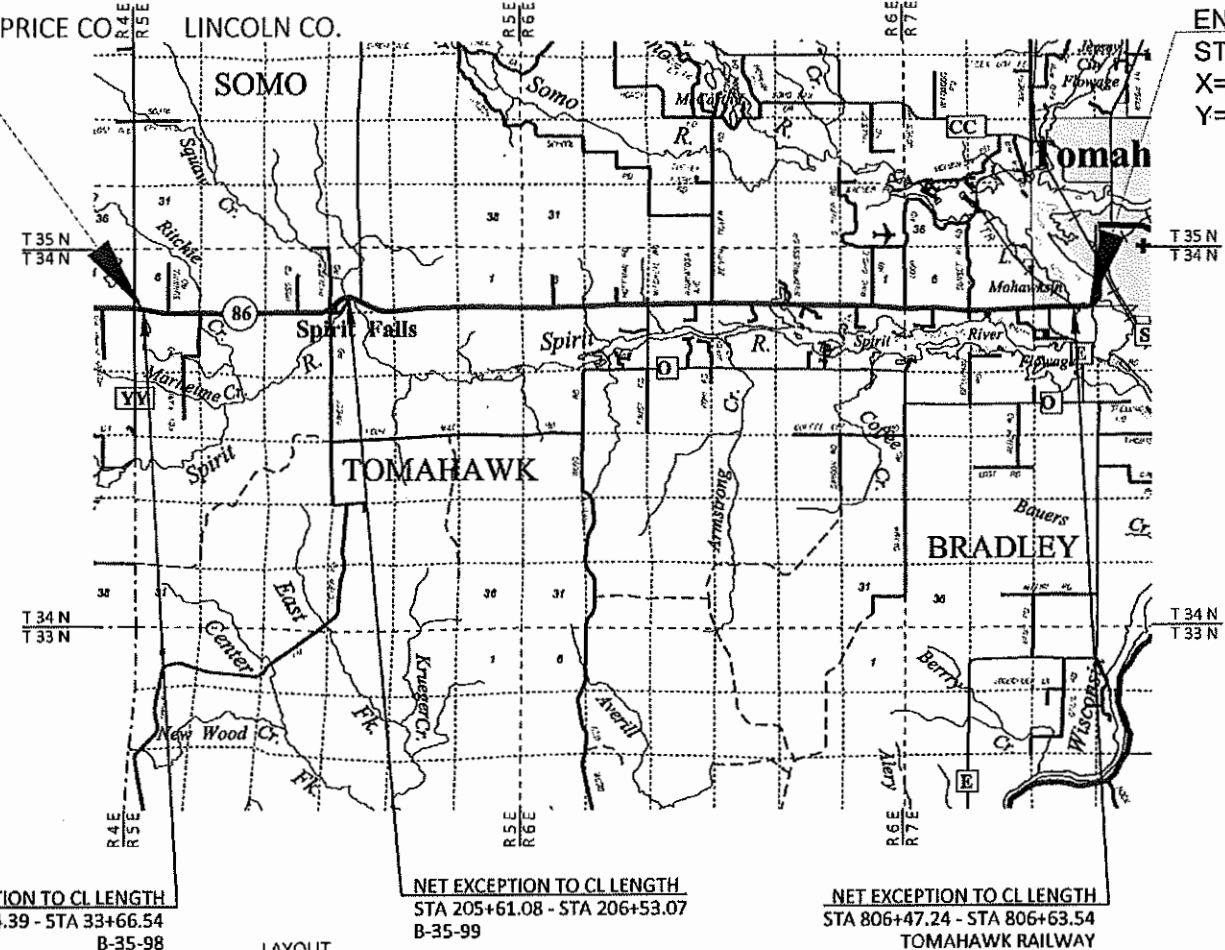
9215-01-63
9215-01-73

FEDERAL PROJECT

PROJECT	CONTRACT
WISC 2019315	1
WISC 2019318	1

BEGIN PROJECT 9215-01-73
STA 30+24.47
X=301989.513
Y=222372.465

END PROJECT 9215-01-73
STA 823+81.00
X=380551.466
Y=222368.468



NET EXCEPTION TO CL LENGTH
STA 32+74.39 - STA 33+66.54
B-35-98

NET EXCEPTION TO CL LENGTH
STA 205+61.08 - STA 206+53.07
B-35-99

NET EXCEPTION TO CL LENGTH
STA 806+47.24 - STA 806+63.54
TOMAHAWK RAILWAY

LAYOUT
SCALE 0 3 MI
TOTAL NET LENGTH OF CENTERLINE = 15.00 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, LINCOLN COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ORIGINAL PLANS PREPARED BY

QUEST

CIVIL ENGINEERS, LLC

ADAM J. OSYPOWSKI
E-38889

STEVENS POINT
WIS.

PROFESSIONAL ENGINEER

1-23-19

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	QUEST CIVIL ENGINEERS
Designer	QUEST CIVIL ENGINEERS
Project Manager	JESSE JEFFERSON
Regional Examiner	CHERYL SIMON
Regional Supervisor	ROBIN STAFFORD

APPROVED FOR THE DEPARTMENT

DATE: 01/24/19

(Signature)

E

GENERAL NOTES

THE ALIGNMENT IN THIS PLAN IS BASED ON THE EXISTING AS BUILTS. THE ACTUAL ROADWAY CENTERLINE MAY DEVIATE FROM THE PLAN. NEW HMA PAVEMENT SHALL FOLLOW EXISTING ROADWAY CENTERLINE. ANY ADJUSTMENTS SHALL BE INCIDENTAL TO OTHER ITEMS IN THE CONTRACT.

EXISTING CURVE SUPER ELEVATION SHALL BE RESTORED IN-KIND.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITIES SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

WHEN THE QUANTITY OF BASE AGGREGATE OR HMA PAVEMENT IS MEASURED FOR PAYMENT BY THE TON THE DEPTH OR THICKNESS SHOWN ON THE PLAN IS APPROXIMATE AND THE ACTUAL DEPTH WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL BY THE ENGINEER IN THE FIELD.

PURSUANT TO CHAPTER 59 OF THE WISCONSIN STATUTES, THE CONTRACTOR SHALL CAREFULLY MAKE A SEARCH FOR EVIDENCE OF ALL LANDMARKS, BENCHMARKS, AND OTHER CONTROL POINTS IN ALL AREAS WHERE SUCH LANDMARKS, BENCHMARKS, OR OTHER CONTROL POINTS MAY EXIST.

THE CONTRACTOR SHALL PROTECT ALL SURVEY MARKERS. SURVEY MARKERS SHALL NOT BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE CONTRACTOR SHALL BE RESPONSIBLE FOR RESHAPING AND RESTORATION (INCLUDING, BUT NOT LIMITED TO, SEED, FERTILIZER, MULCH, AND EROSION MAT) OF ANY DISTURBED AREAS OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS AS DETERMINED BY THE ENGINEER.

RUNOFF COEFFICENT TABLE

HYDROLOGIC SOIL GROUP												
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70-.95											
CONCRETE	.80-.95											
BRICK	.70-.80											
DRIVES, WALKS	.75-.85											
ROOFS	.75-.85											
GRAVEL ROADS, SHOULDERS	.40-.60											

TOTAL PROJECT AREA = 66.44 ac
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES= 0.98 ac

UTILITY CONTACTS

CENTURYLINK - COMMUNICATIONS
BRIAN HUHN
425 ELLINGSON AVENUE
HAWKINS, WI 54530
OFFICE: 715-532-0023
CELL: 715 563-8294
E-MAIL: BRIAN.HUN@CENTURYLINK.COM

CHARTER COMMUNICATIONS - COMMUNICATIONS
STEVE BROWN
821 LINCOLN STREET
RHINELANDER, WI 54501
OFFICE: 715-420-0301
CELL: 715-519-0042
E-MAIL: STEVE.BROWN@CHARTER.COM

FRONTIER COMMUNICATIONS OF WI - COMMUNICATIONS
CAL KLADE
521 4TH ST
WAUSAU, WI 54403
CELL: 715-573-2110
E-MAIL: CALVIN.KLADE@FTR.COM

PRICE ELECTRIC COOPERATIVE - ELECRCITY
BEN ORYSEN
W6803 SPRINGS DRIVE
PHILLIPS, WI 54555
OFFICE: 715-339-2155
CELL: 715-820-0200
E-MAIL: BORYSEN@PRICE-ELECTRIC.COM

TOMAHAWK MUNICIPAL WATER & SEWER UTILITY – SANITARY SEWER & WATER
JOHN COLE
415 W. SPIRIT AVENUE
TOMAHAWK, WI 54487
OFFICE: 715- 453-3654
CELL: 715-966-0607
E-MAIL: JCOLE@CITYOFTOMAHAWK.COM

WISCONSIN PUBLIC SERVICE CORP – ELECTRIC
CLAYTON VIRCKS
PO BOX 1166
WAUSAU, WI 54402
OFFICE: 715-848-7317
CELL: 715-573-7806
E-MAIL: CLAYTON.VIRCKS@WISCONSINPUBLICSERVICE.COM

WISCONSIN PUBLIC SERVICE CORP - GAS
24 HOUR CUSTOMER SERVICE: 800-450-7260
24 HOUR EMERGENCY GAS: 800-450-7280

FIELD CONTACT: CHRIS GILMAN
2027 NAVAJO STREET
PO BOX 160
RHINELANDER, WI 54501
OFFICE: 715-369-7133
CELL: 715-490-4153
E-MAIL: CHRIS.GILMAN@WISCONSINPUBLICSERVICE.COM



DNR CONTACT

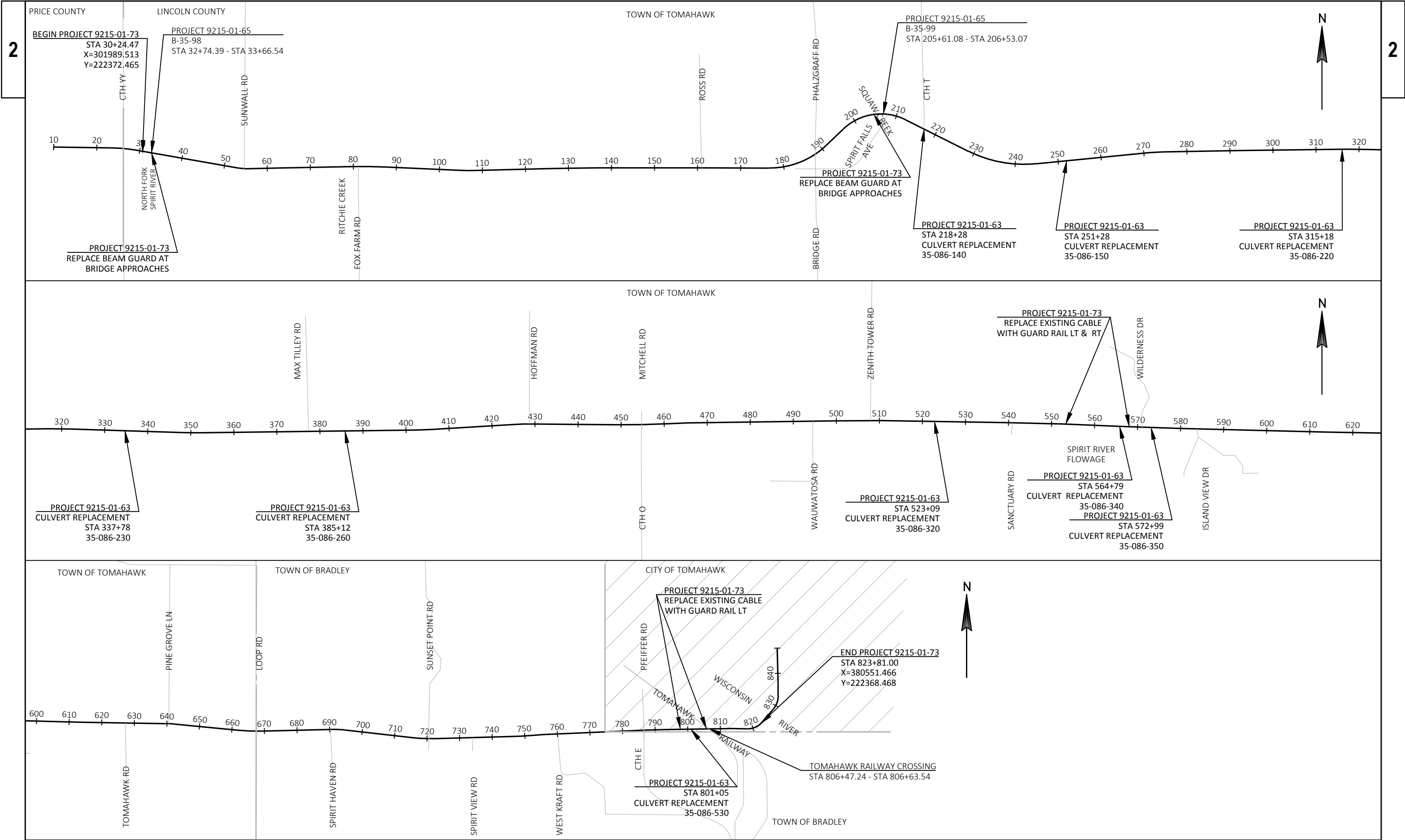
WISCONSIN DEPARTMENT OF NATURAL RESOURCES
WENDY HENNIGES
107 SUTLIFF AVENUE
RHINELANDER, WI 54501
TELEPHONE 715-365-8916
WENDY.HENNIGES@WISCONSIN.GOV

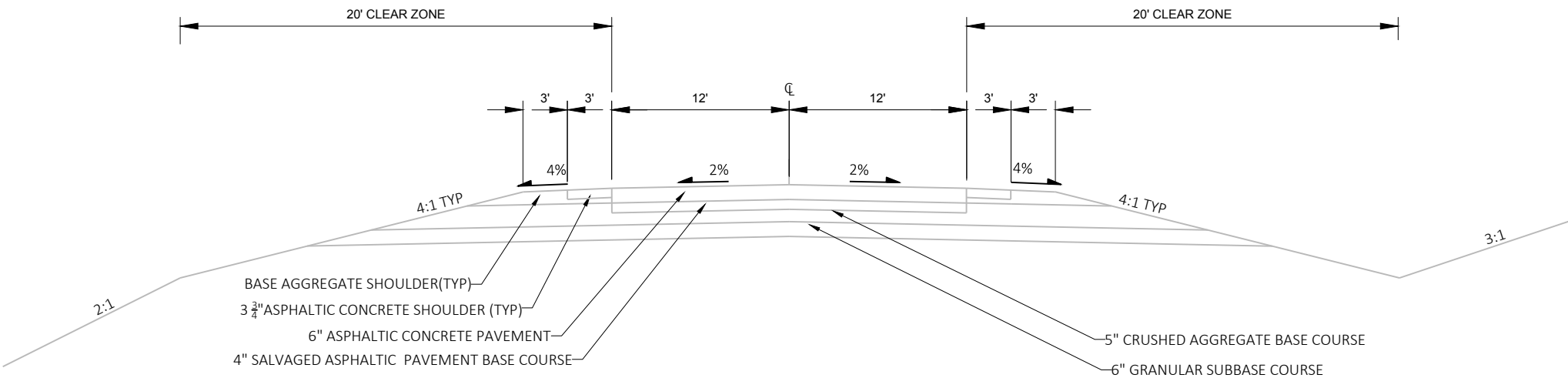
RAILROAD CONTACT

TOMAHAWK RAILWAY
SUZIE KLINGER, GENERAL MANAGER
PO BOX 130, SOUTH MARINETTE STREET
TOMAHAWK, WI 54487
TELEPHONE: 715-453-3822
SKLINGER@GWRR.COM

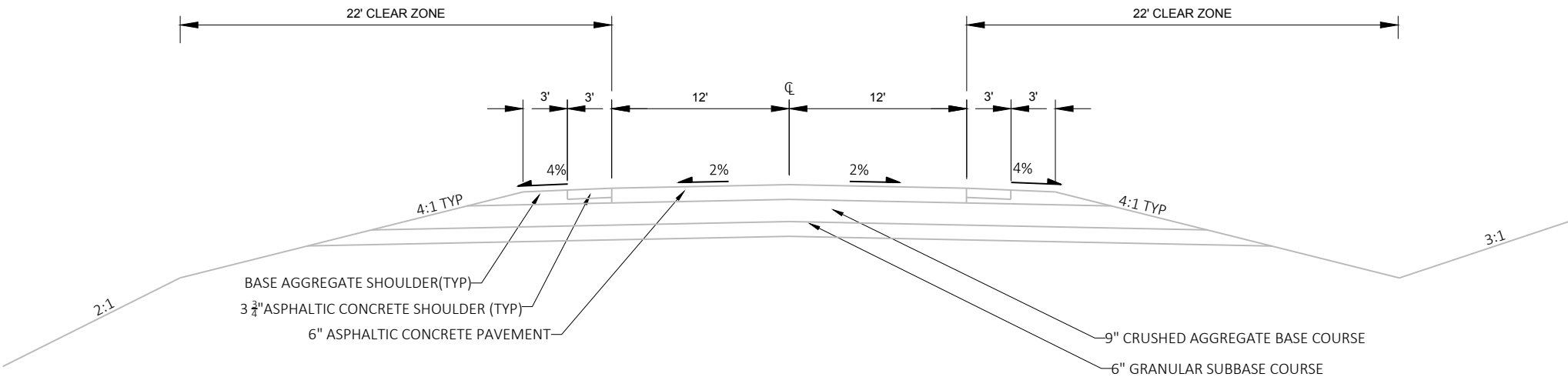
HMA PAVEMENT LAYER THICKNESS

TOTAL LAYER THICKNESS	LAYERS
STH 86 MILL AND OVERLAY SECTION – 2” MAINLINE AND SHOULDERS	2” UPPER LAYER HMA 4 LT 58-28 S
STH 86 PIPE REPLACEMENT SECTION – 6” MAINLINE AND SHOULDERS	ASPHALTIC SURFACE PATCHING MIX CONFORMING TO HMA 3 LT 58-28 S 3” MAXIMUM LAYER DEPTH

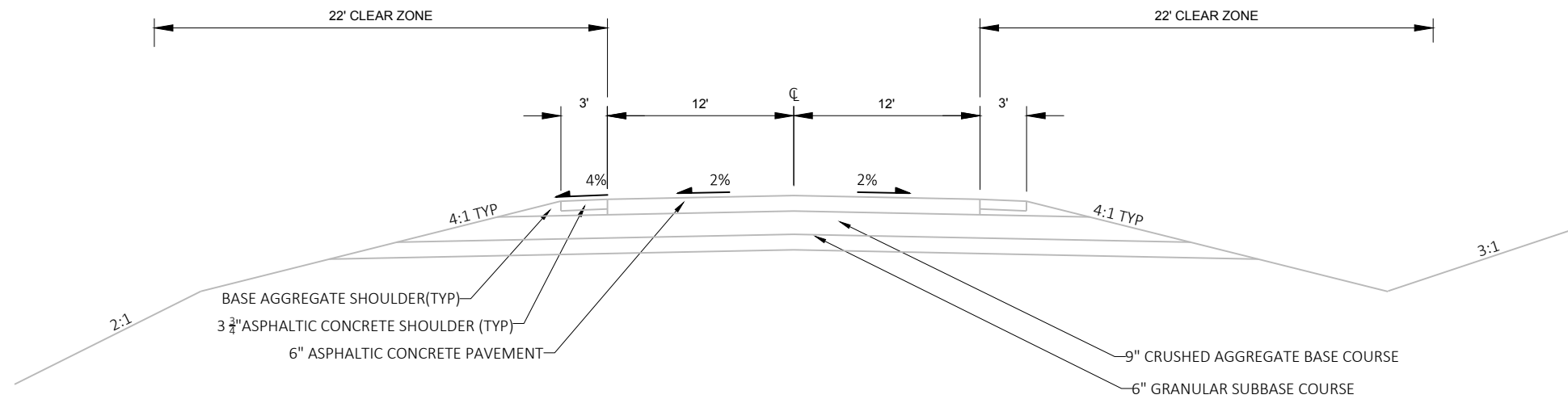




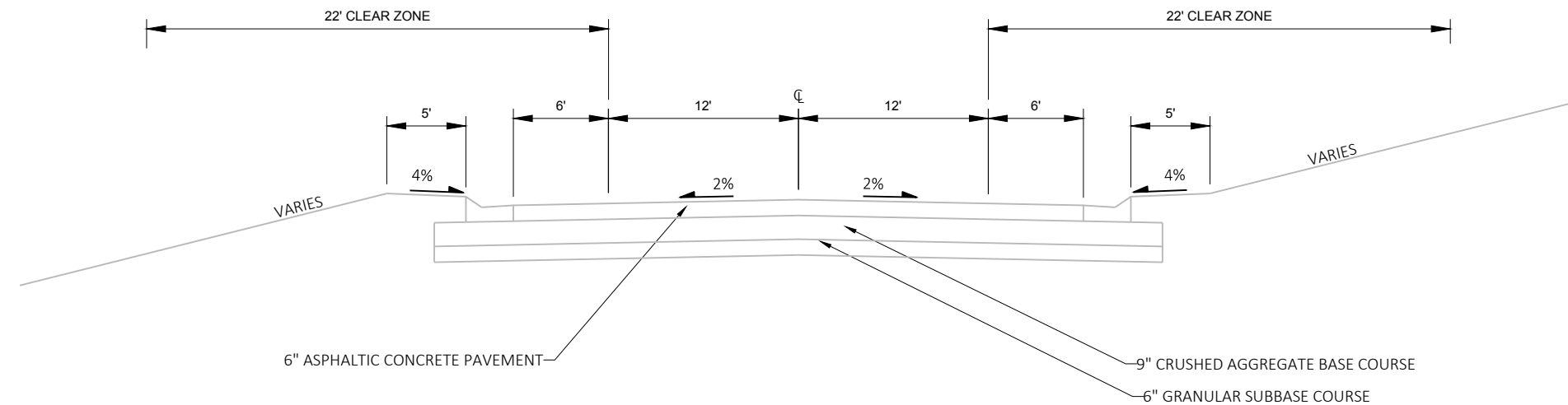
TYPICAL EXISTING SECTION
STA 30+25 TO STA 37+24
STA 33+66 TO STA 205+61
STA 206+53 TO STA 214+26



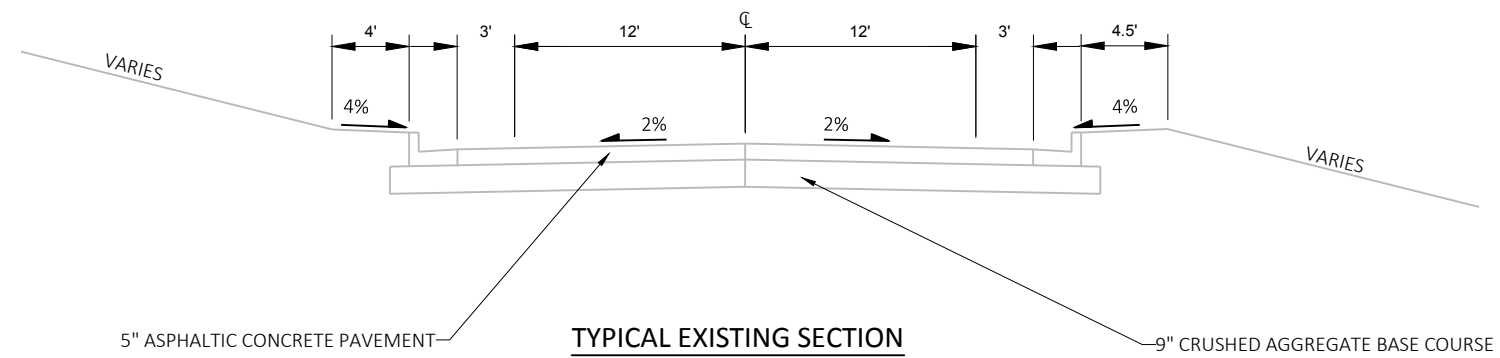
TYPICAL EXISTING SECTION
STA 214+26 TO STA 244+60
STA 279+60 TO STA 588+70
STA 592+70 TO STA 753+60
STA 784+60 TO STA 810+90



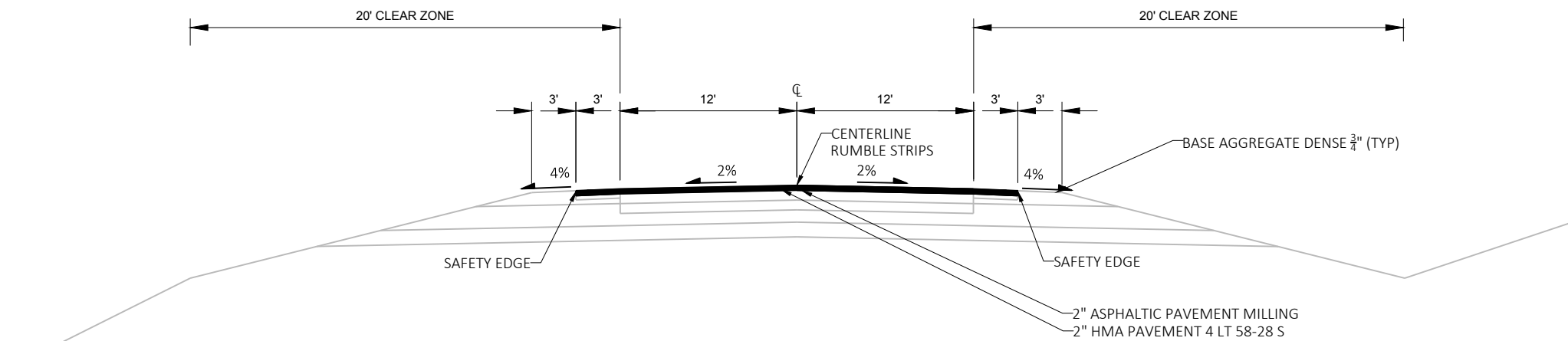
TYPICAL EXISTING SECTION
STA 244+60-STA 279+60
STA 753+60-STA 784+60 (4' SHLDR)



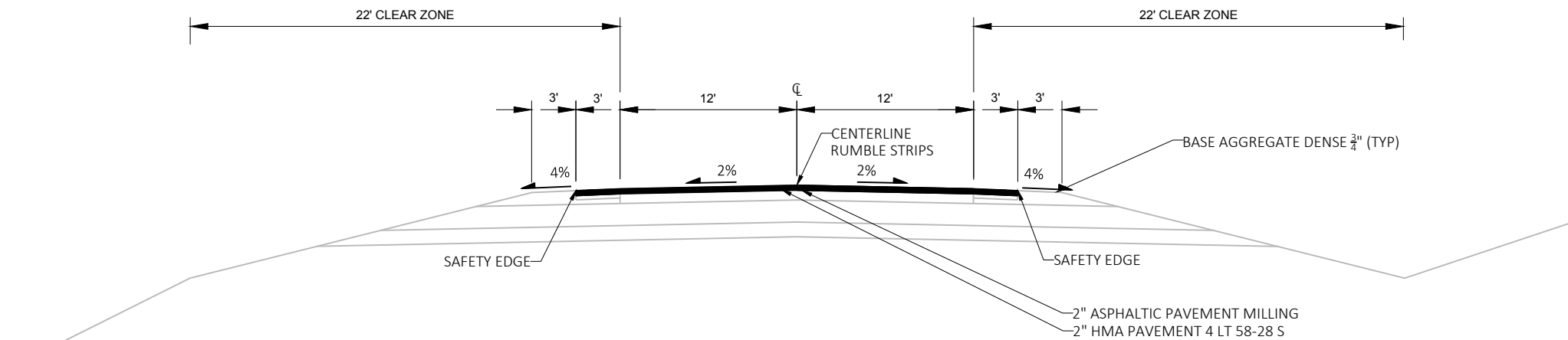
TYPICAL EXISTING SECTION
STA 588+70 TO STA 592+70



TYPICAL EXISTING SECTION
STA 810+90 TO STA 823+80

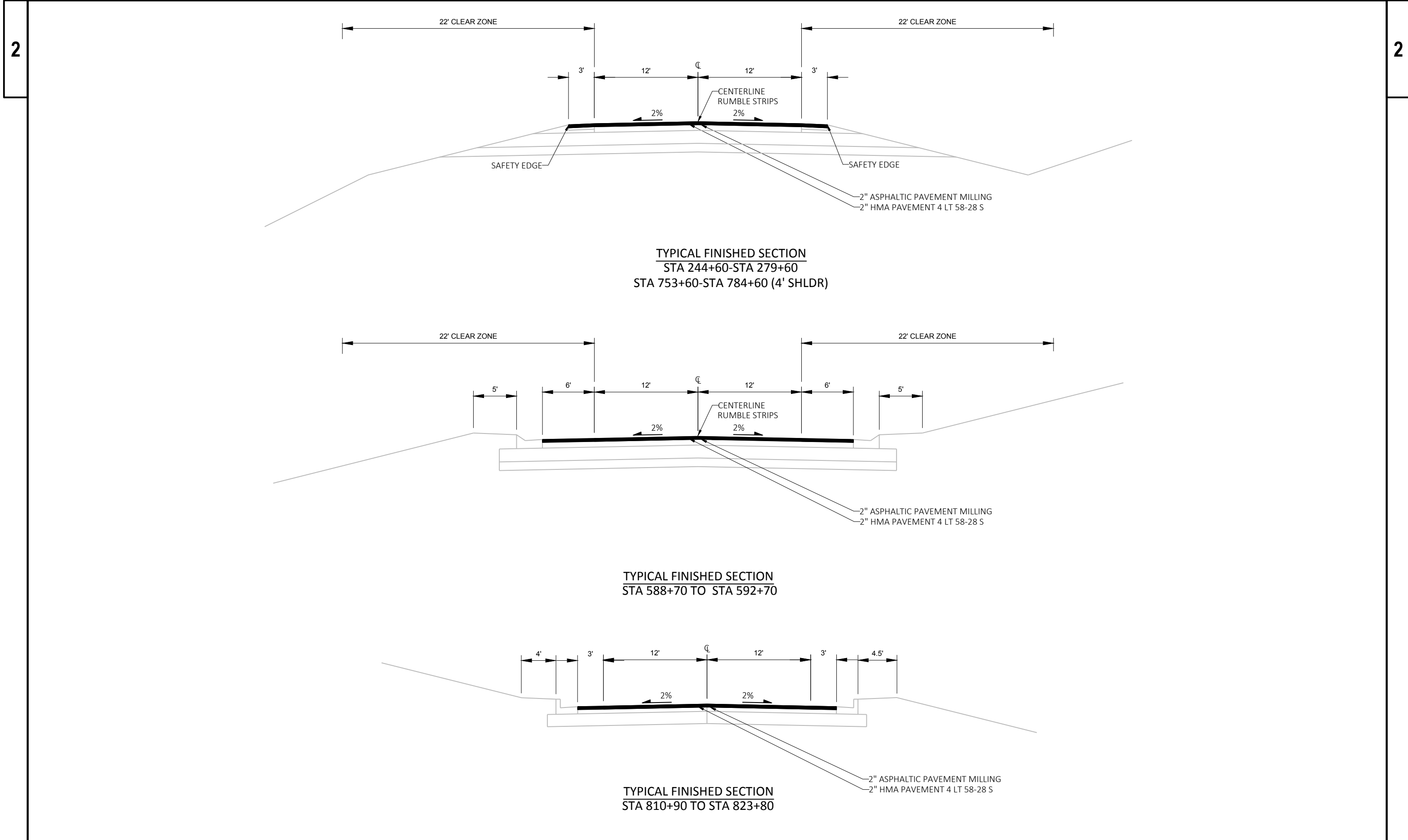


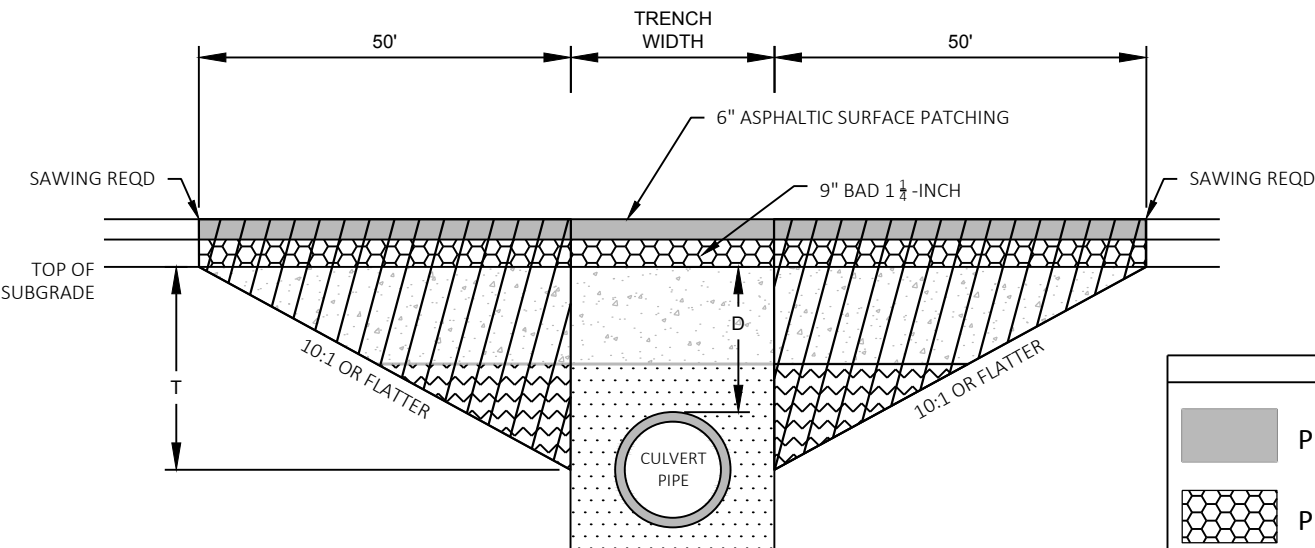
TYPICAL FINISHED SECTION
STA 30+25 TO STA 32+74
STA 33+66 TO STA 205+61
STA 206+53 TO STA 214+26



TYPICAL FINISHED SECTION
STA 214+26 TO STA 244+60
STA 279+60 TO STA 588+70
STA 592+70 TO STA 753+60
STA 784+60 TO STA 806+47
STA 806+64 TO STA 810+90

NOTES : CENTERLINE RUMBLE STRIPS END AT STA 784+50
RAILROAD CROSSING: STA 806+47 TO STA 806+64





TRANSITION CUT DEPTH (T) = THE LESSER OF DEPTH TO CENTER OF PIPE OR 5 FT.
DO NOT EXTEND TRANSITION CUT BELOW HORIZONTAL CENTER OF PIPE.

DEPTH D < 6 FT

KEY

PROPOSED SURFACE

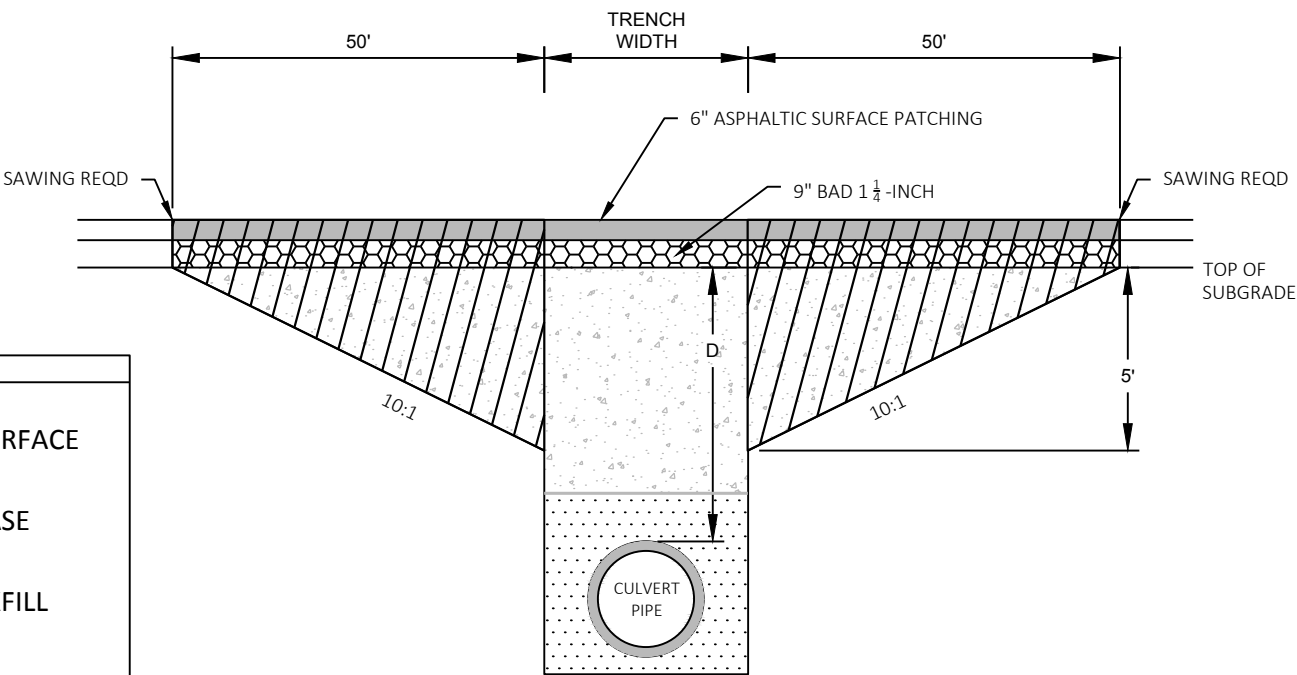
PROPOSED BASE

TRENCH BACKFILL

TRENCH OR
FOUNDATION BACKFILL

FOUNDATION BACKFILL

TRANSITION CUT



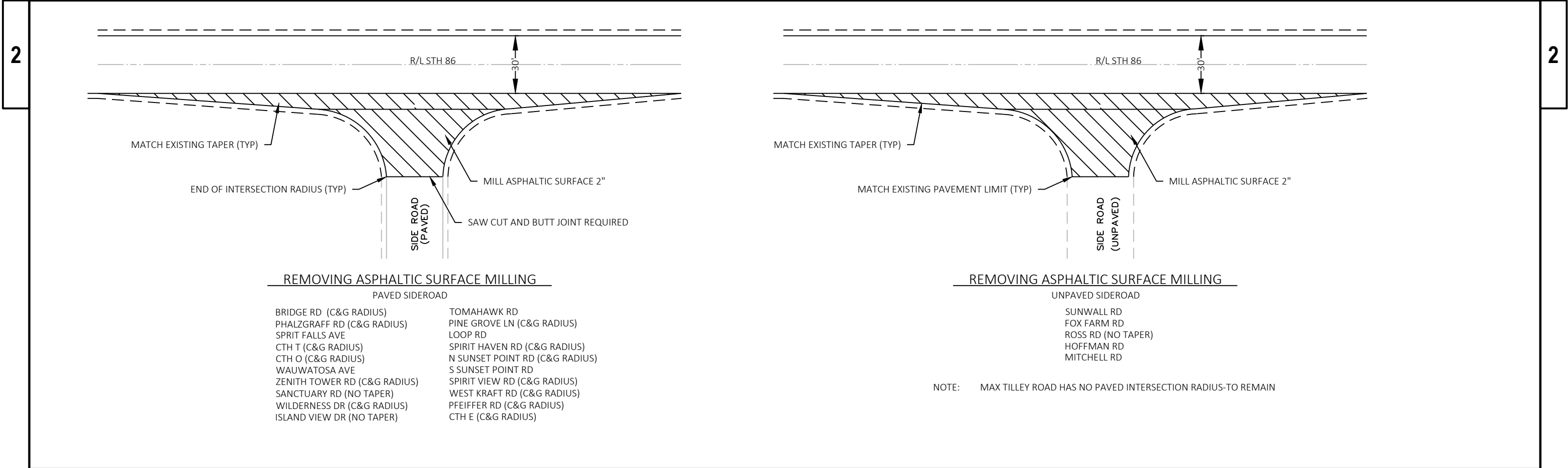
DEPTH D ≥ 6 FT

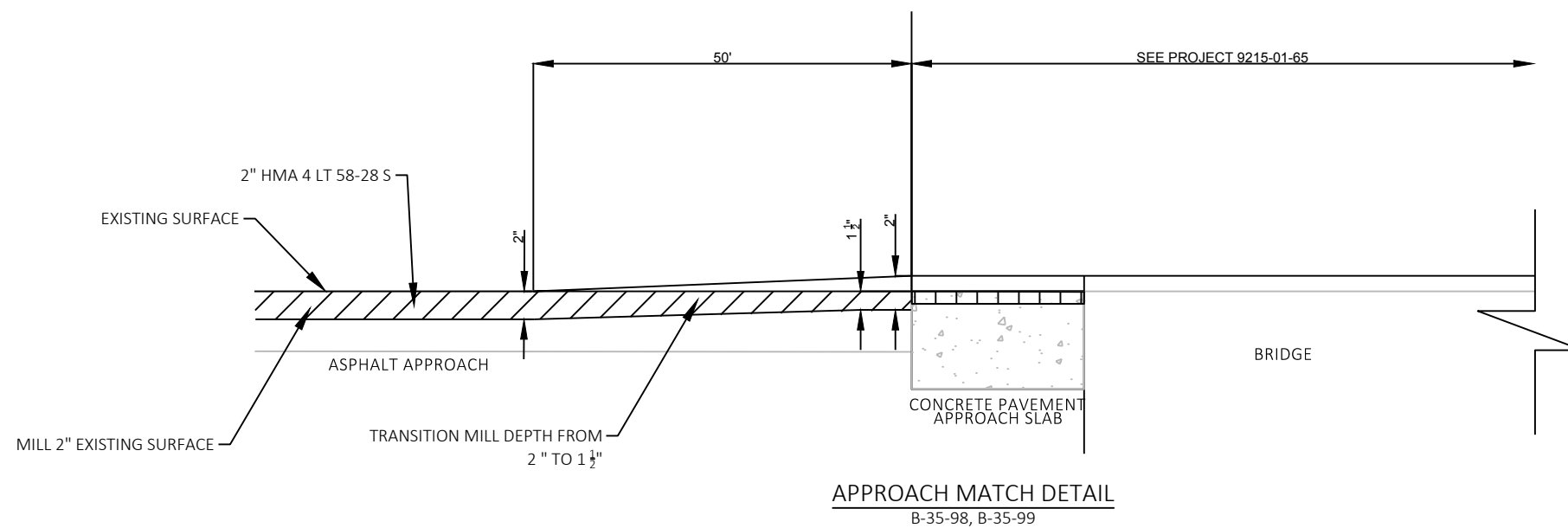
NOTES

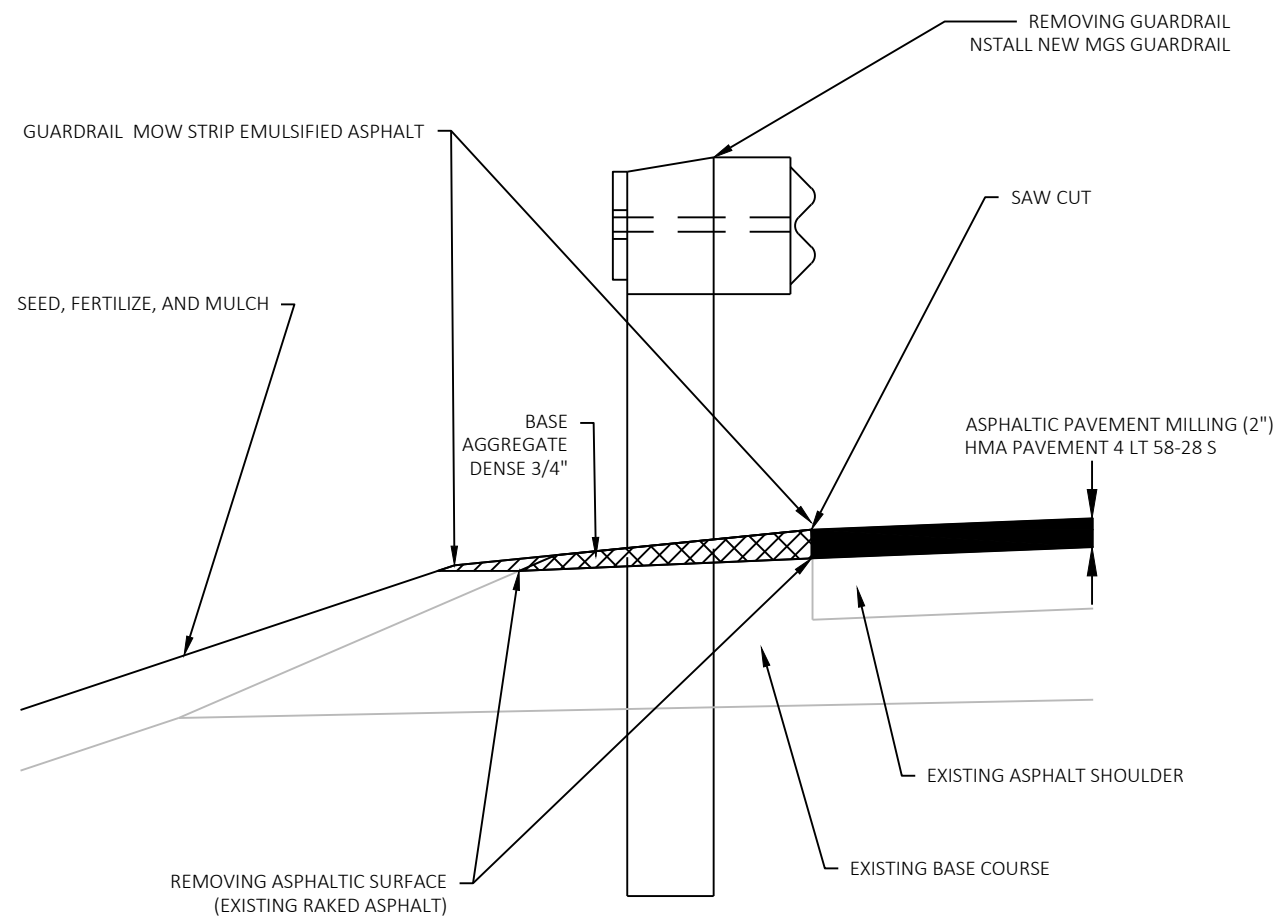
- TRANSITION CUT IS PAID AS EXCAVATION COMMON.
- TRANSITION CUT WIDTH IS FROM SUBGRADE SHOULDER POINT TO SUBGRADE SHOULDER POINT.
- BACKFILL TRANSITION CUT AREAS WITH FOUNDATION AND TRENCH BACKFILL AS SPECIFIED IN STANDARD SPEC 520.
- PERFORM CULVERT PIPE INSTALLATION BEFORE MILLING AND PAVING.
- COMPLETE CULVERT PIPE TRANSITION PRIOR TO ASPHALTIC SURFACE MILLING OPERATIONS.

CULVERT PIPE TRANSITION

ROUTE	STA (CL)	DEPTH D (FT)	PIPE DIA (IN)	REMARKS
STH 86	218+28	4.3	36	35-086-140
STH 86	251+28	1.7	30	35-086-150
STH 86	315+18	2.6	30	35-086-220
STH 86	337+78	3.1	30	35-086-230
STH 86	385+12	2.3	24	35-086-260
STH 86	523+09	4.4	24	35-086-320
STH 86	564+79	3.5	84	35-086-340
STH 86	572+99	6.5	30	35-086-350
STH 86	801+05	5.2	30	35-086-530



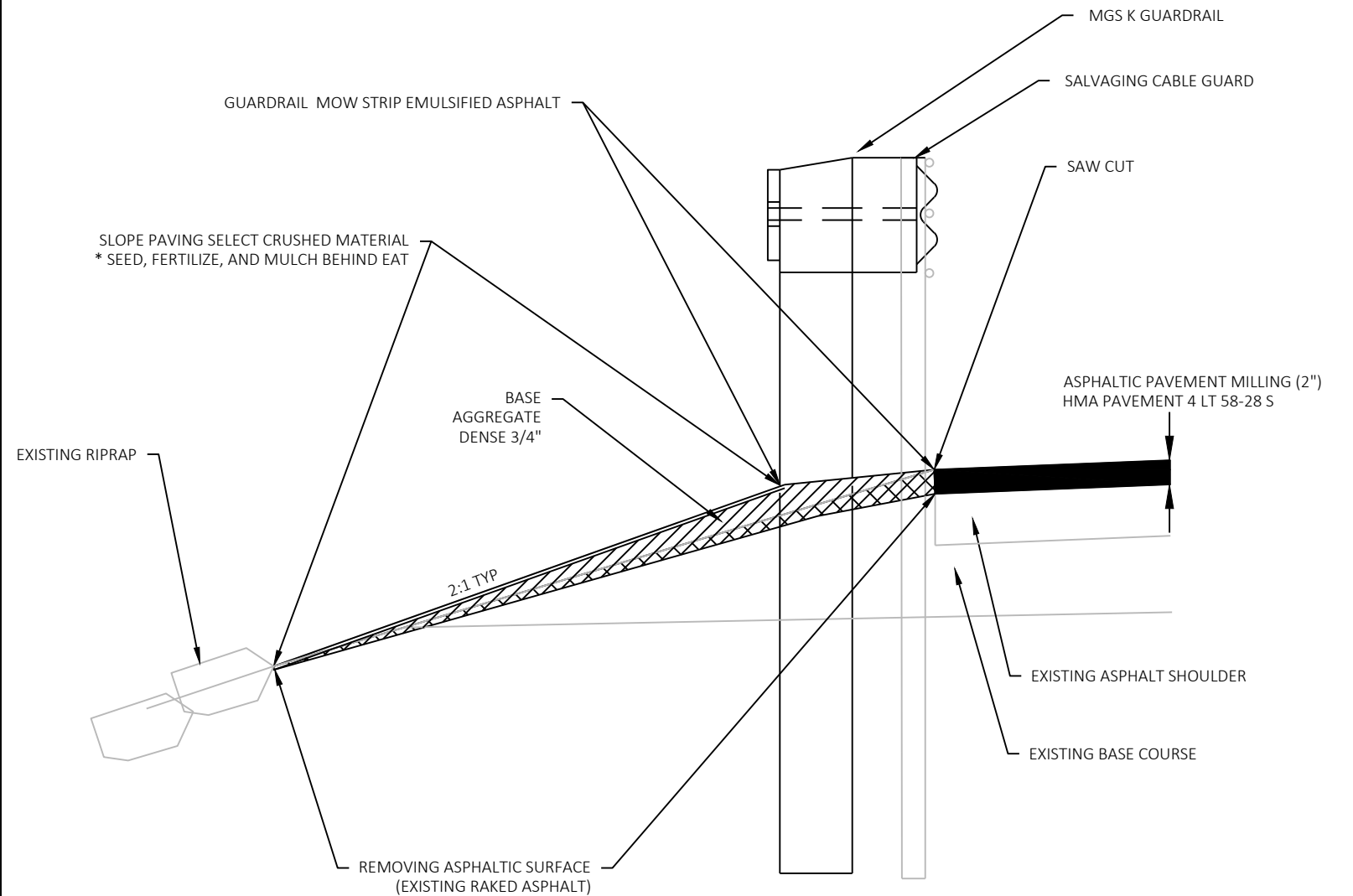




SHOULDER CONSTRUCTION FOR GUARDRAIL
AT EXISTING GUARD RAIL LOCATIONS

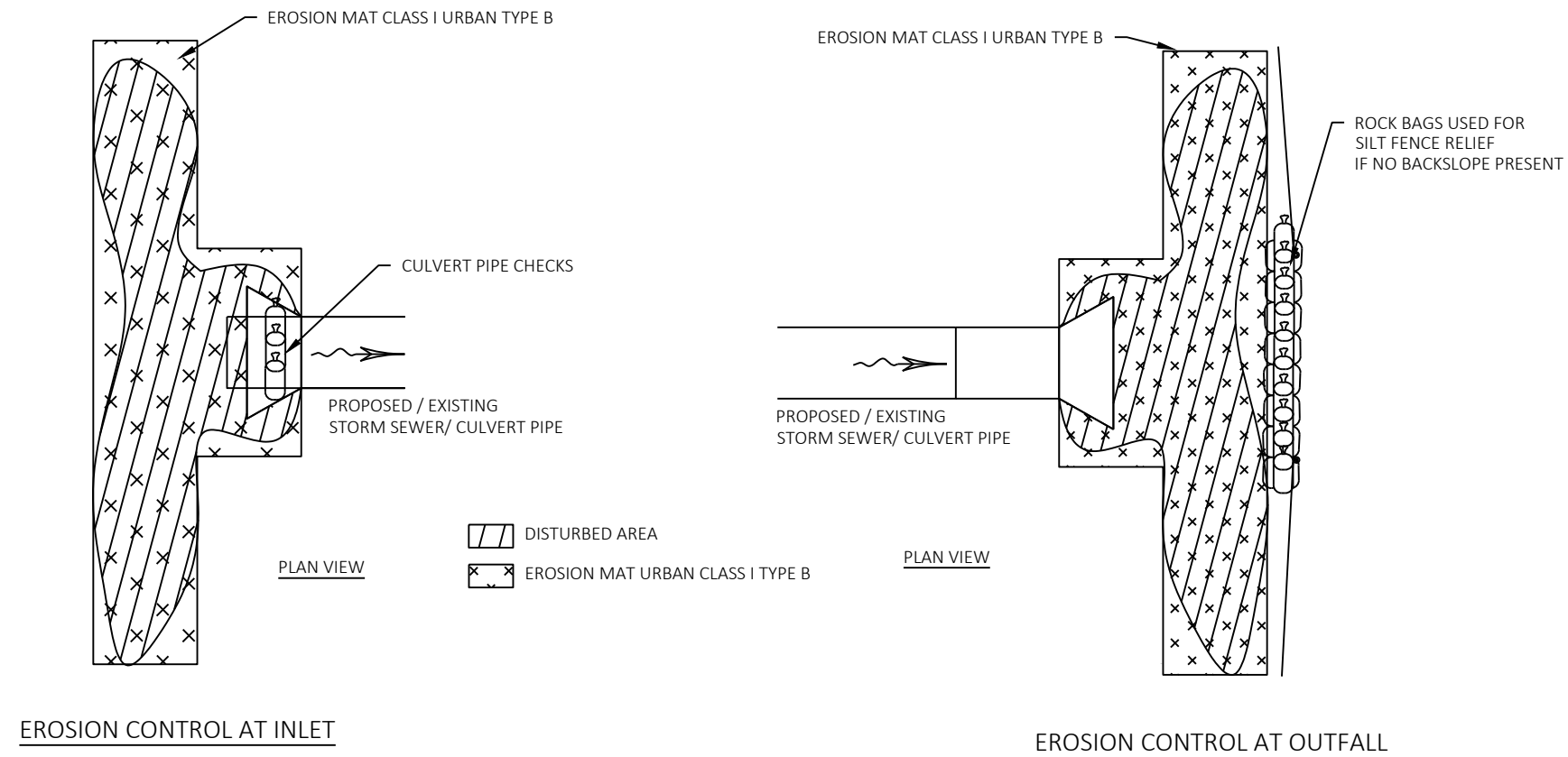
SAW CUT LIMITS:
STA 31+02 TO STA 32+73 LT/RT
STA 33+65 TO STA 34+83 LT
STA 33+65 TO STA 35+52 RT

STA 203+79 TO STA 205+61 LT/RT
STA 206+52 TO STA 208+42 LT
STA 206+52 TO STA 207+45 RT

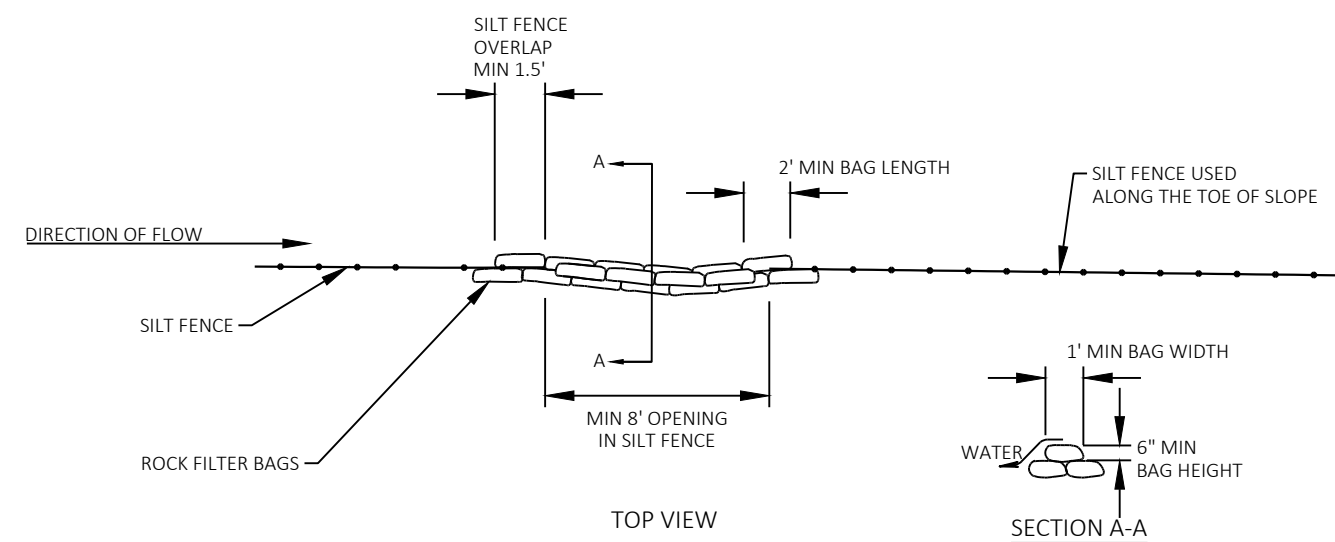


SHOULDER CONSTRUCTION FOR GUARDRAIL
AT EXISTING CABLE GUARD LOCATIONS

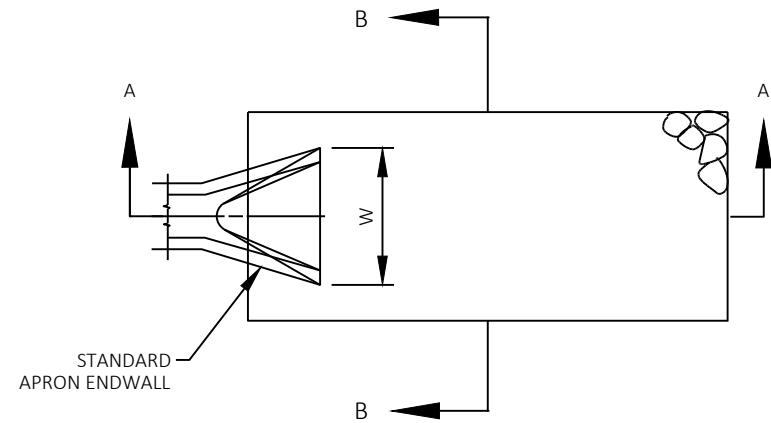
SAW CUT LIMITS:
STA 554+30 TO STA 566+68 LT
STA 554+95 TO STA 566+41 RT
STA 797+28 TO STA 806+00 LT



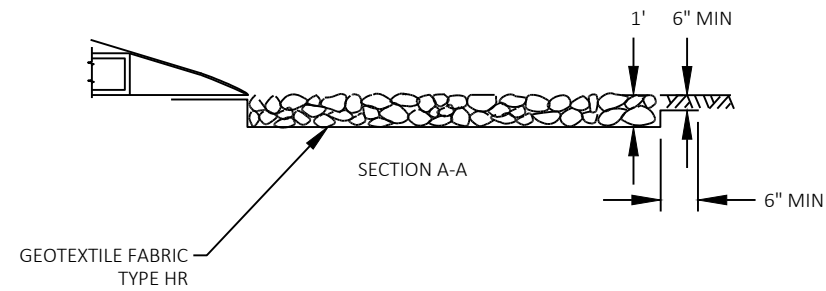
EROSION CONTROL AT APRON ENDWALLS
FOR USE IN DITCH CLEANING, PIPE EXTENSIONS AND ENDWALL
REPLACEMENTS



ROCK BAGS USED FOR SILT FENCE RELIEF

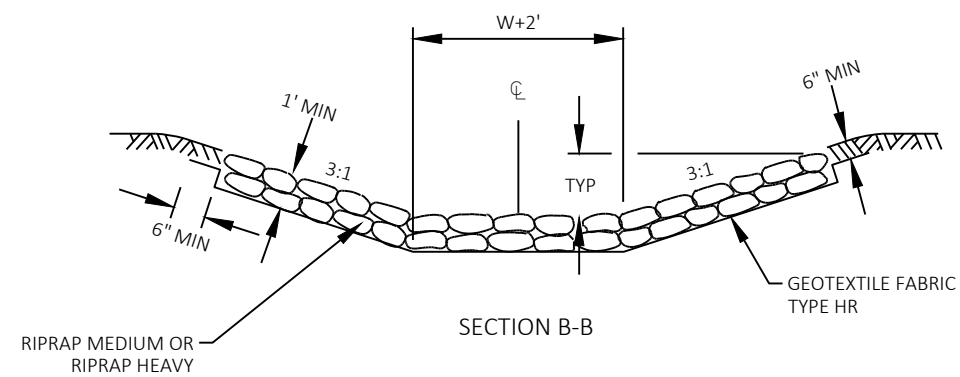


STANDARD
APRON ENDWALL



SECTION A-A

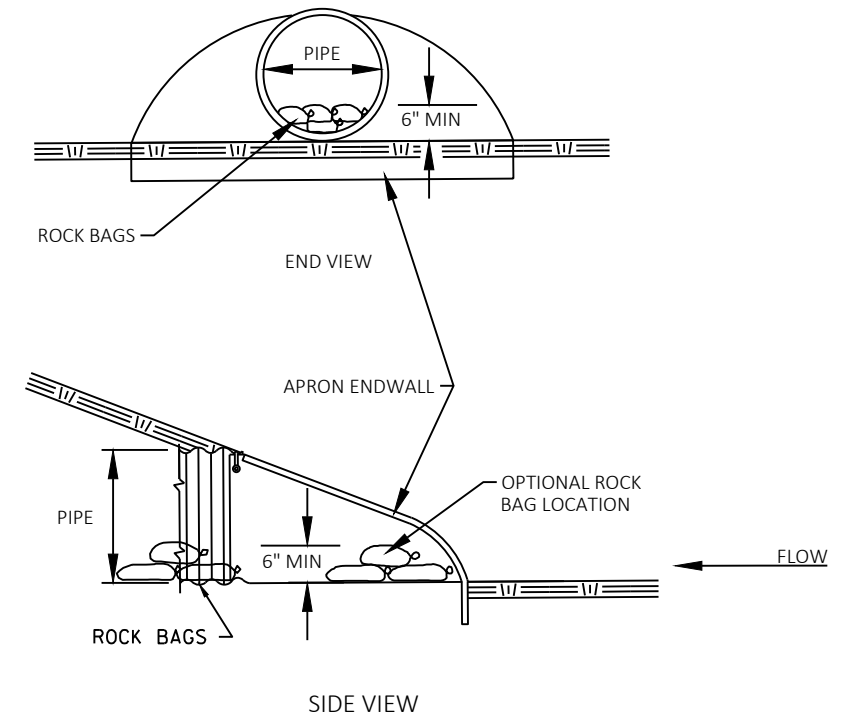
GEOTEXTILE FABRIC
TYPE HR



SECTION B-B

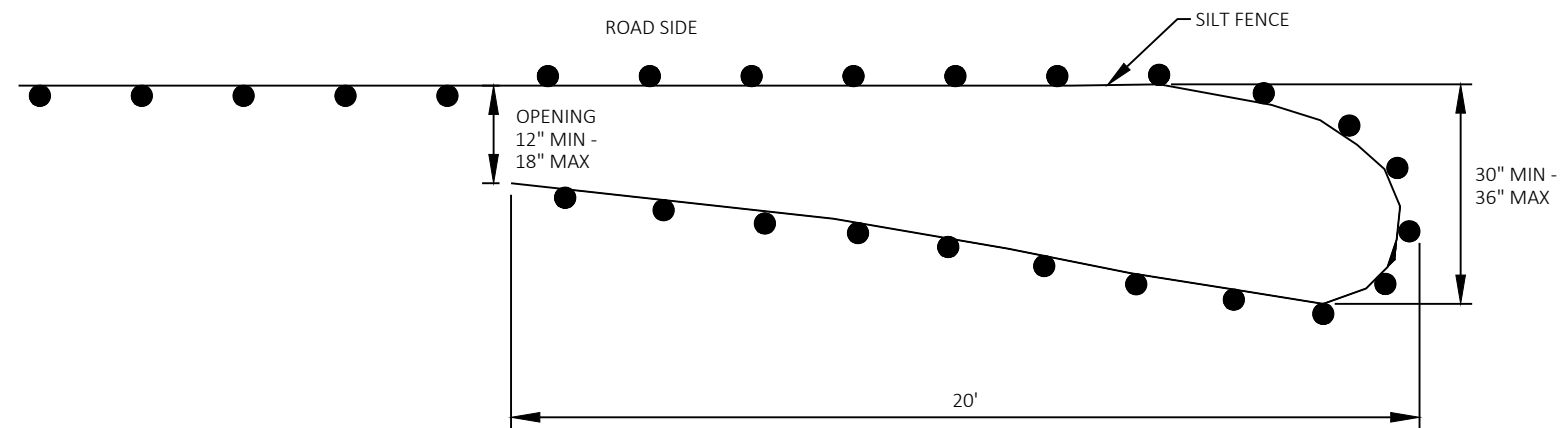
RIPRAP MEDIUM OR
RIPRAP HEAVY

RIP RAP AND GEOTEXTILE



CULVERT PIPE CHECK

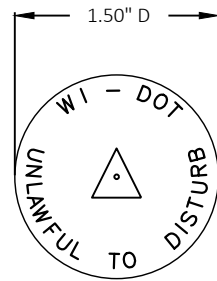
(INSTALL ON INLET END ONLY)



PLAN VIEW

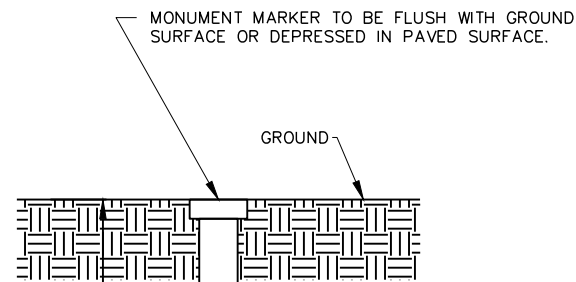
GENERAL NOTES:
SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE
TURN-AROUND. AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS.

TEMPORARY SMALL ANIMAL TURN-AROUND



WIS DOT MONUMENT CAP MARKER LOGO (SSDR130)

CONTRACTOR TO ORDER LANDMARK REFERENCE MONUMENTS WITH THE ABOVE STAMPING

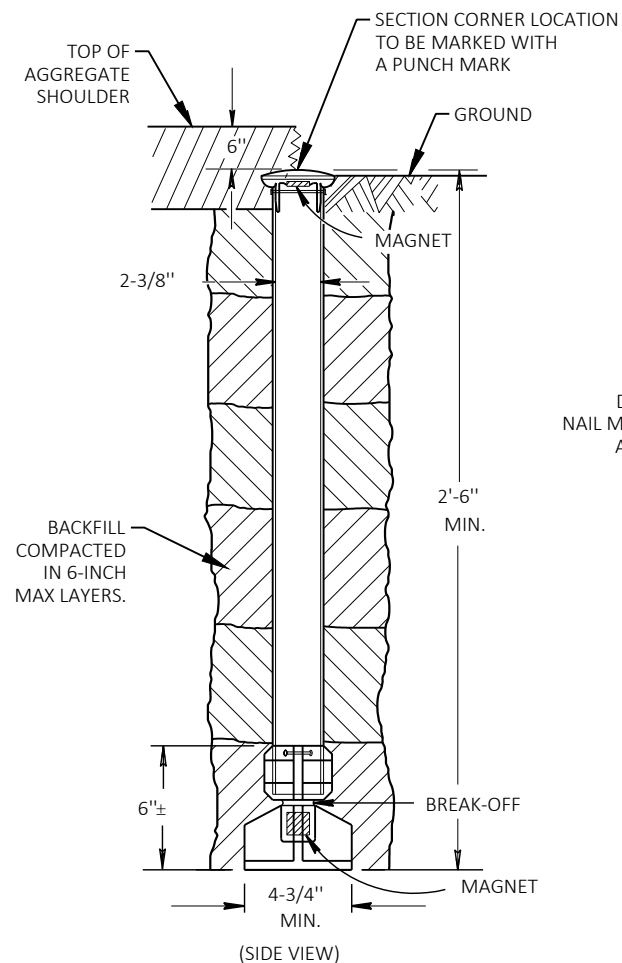


30"

(FRONT VIEW)

BERNSTEN DRIVABLE MONUMENT SSDR130

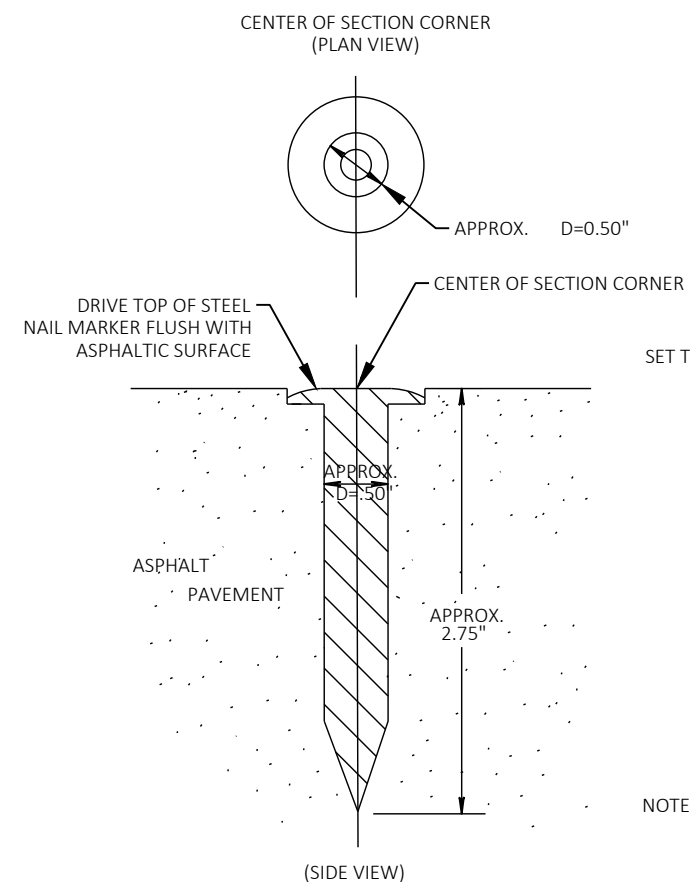
LANDMARK REFERENCE MONUMENT (TIES ONLY)



(SIDE VIEW)

OUTSIDE OF PAVEMENT

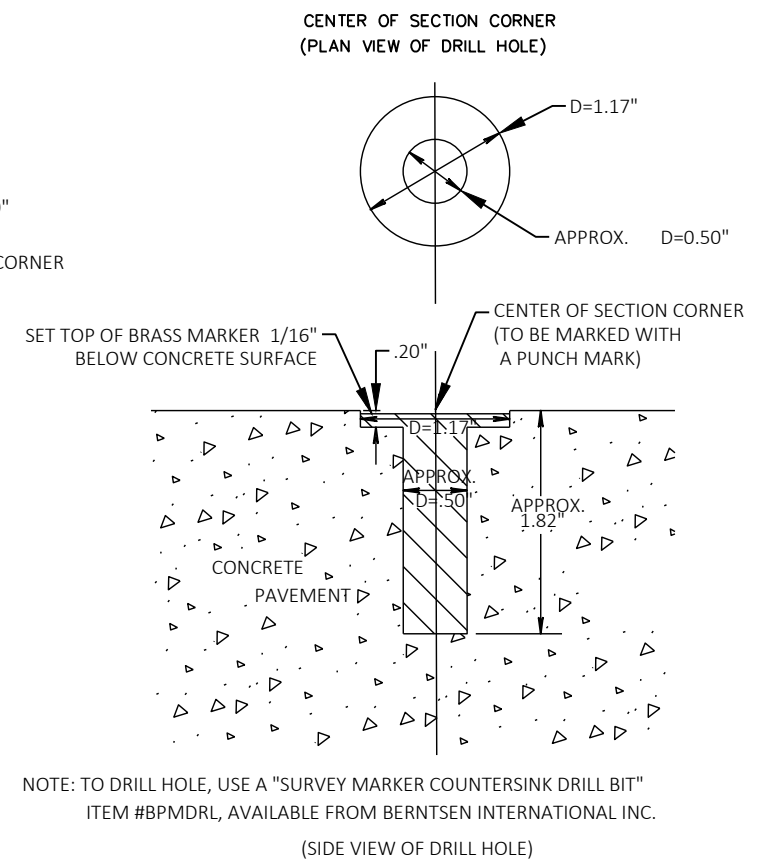
BERNTSEN A1BR30 ALUMINUM BREAK-OFF MONUMENT



(SIDE VIEW)

IN ASPHALTIC PAVEMENT

BERNTSEN SNM1 STEEL NAIL MARKER



(SIDE VIEW OF DRILL HOLE)

IN CONCRETE PAVEMENT

BERNTSEN BP - 1 BRASS MARKER WITH ANCHOR PLUG

SECTION CORNER MONUMENTS

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

LOCATE LANDMARK REFERENCE MONUMENTS OUTSIDE THE CONSTRUCTION LIMITS AND WITHIN WISDOT RIGHT OF WAY. LOCATION TO BE APPROVED BY THE ENGINEER.

CONTRACTOR WILL SUPPLY ALL REQUIRED SURVEY MONUMENTS.

SECTION CORNER MONUMENT AND LANDMARK REFERENCE MONUMENT DETAIL

PROJECT NO: 9215-01-63/73

HWY: STH 86

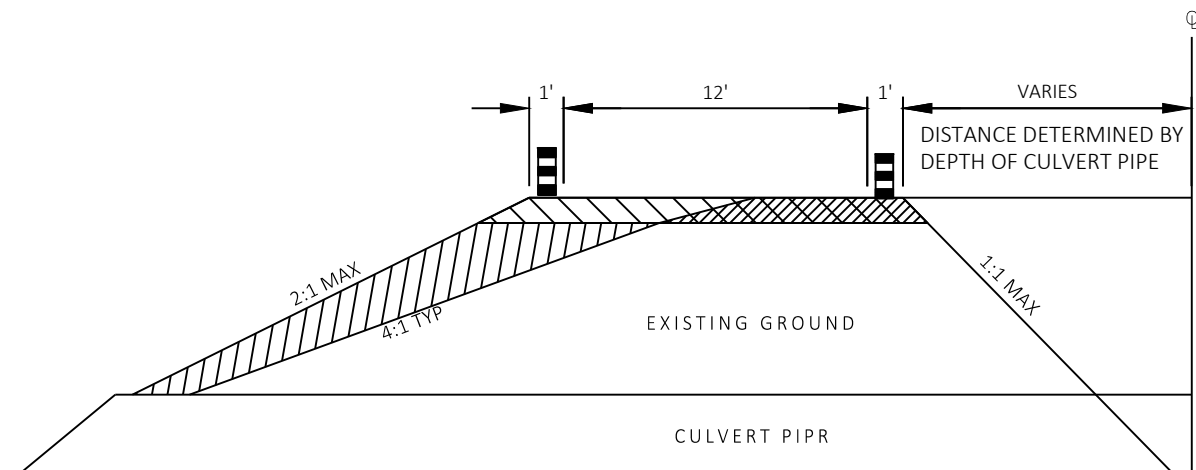
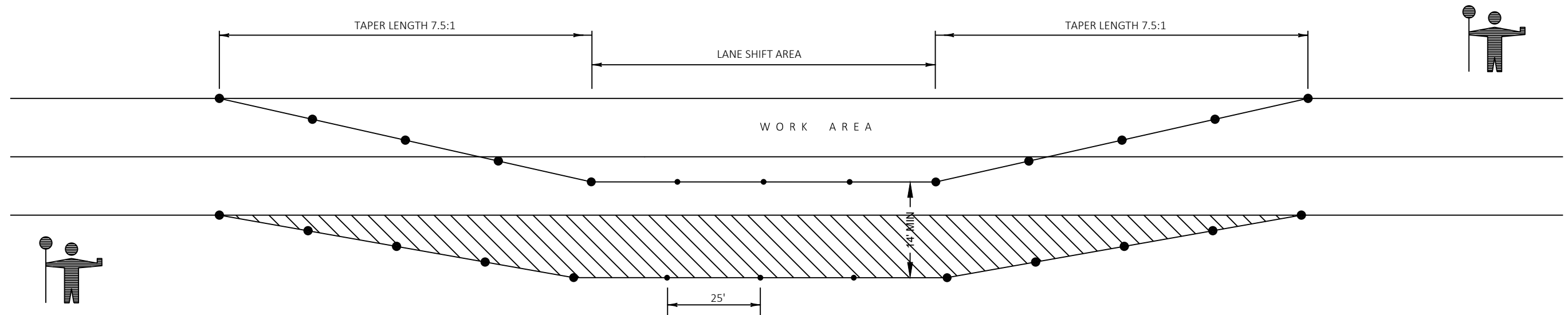
COUNTY: LINCOLN

CONSTRUCTION DETAILS

SHEET

15

E

**LANE SHIFT DETAIL**

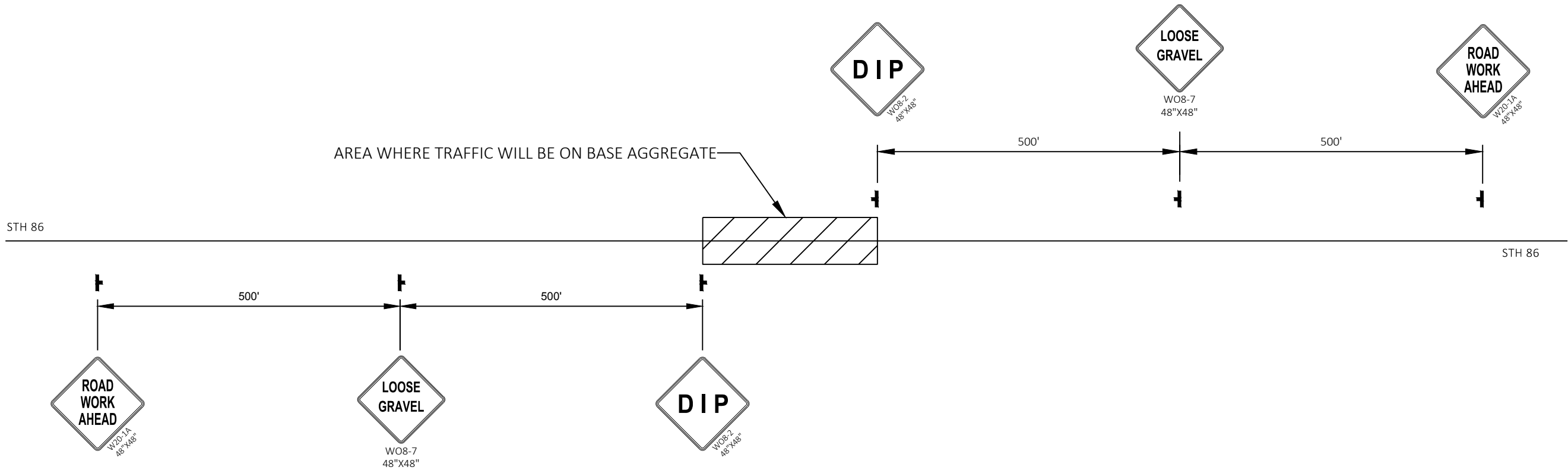
35-086-140
35-086-150 (2)
35-086-220
35-086-230
35-086-260
35-086-530

NOTES

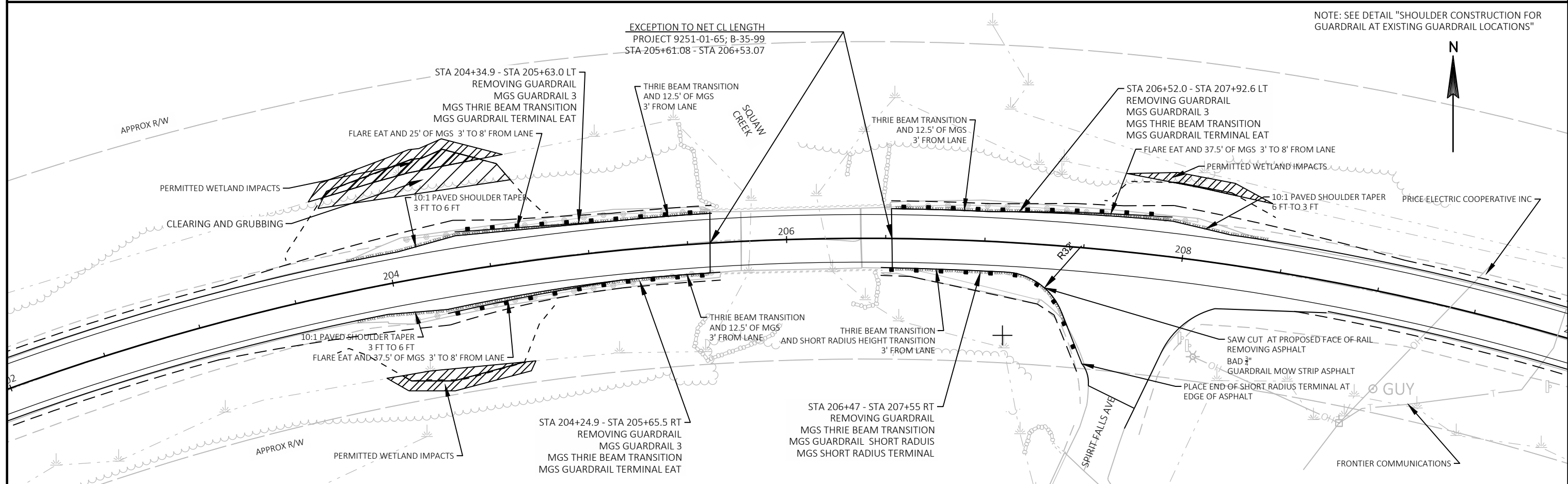
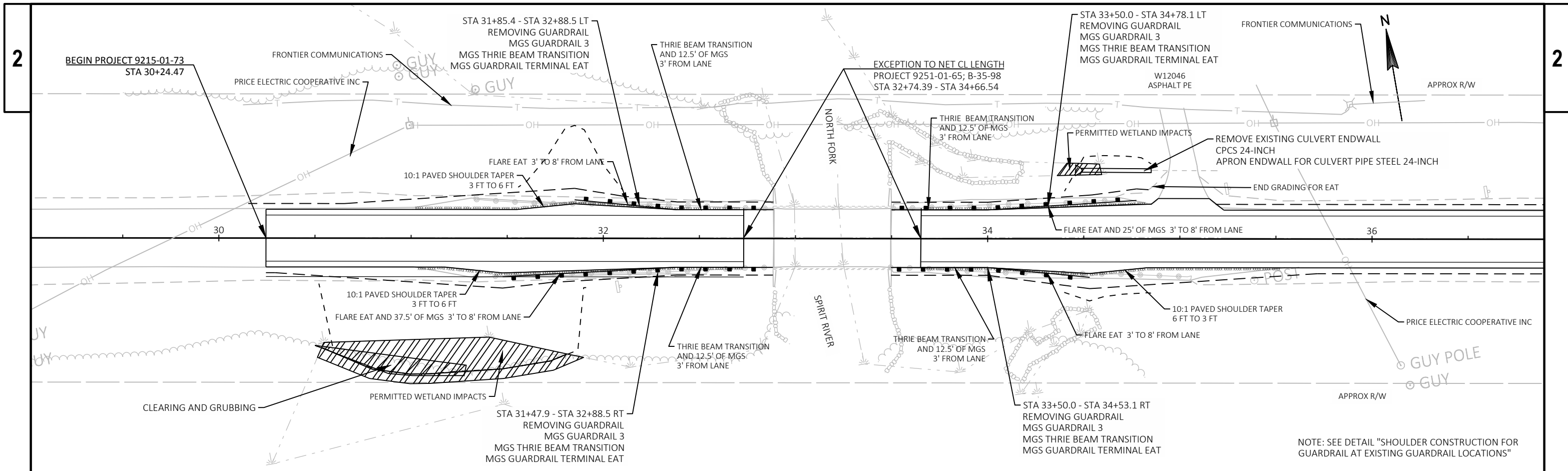
1. EXTEND TAPERS ACROSS THE SHOULDER
UNLESS DOING SO WOULD GREATLY CONFLICT WITH THE WORK OPERATION
2. WHEN WORK IS NOT IN PROGRESS:
 - REMOVE OR COVER ALL LANE CLOSURE SIGNS
 - MOVE ALL DEVICES A SAFE DISTANCE OUTSIDE THE SHOULDER
 - RESTORE LANES TO A SAFE OPERATING CONDITION
3. USE WITH SDD "TRAFFIC CONTROL FOR LANE CLOSURE W/FLAGGING OPERATION"

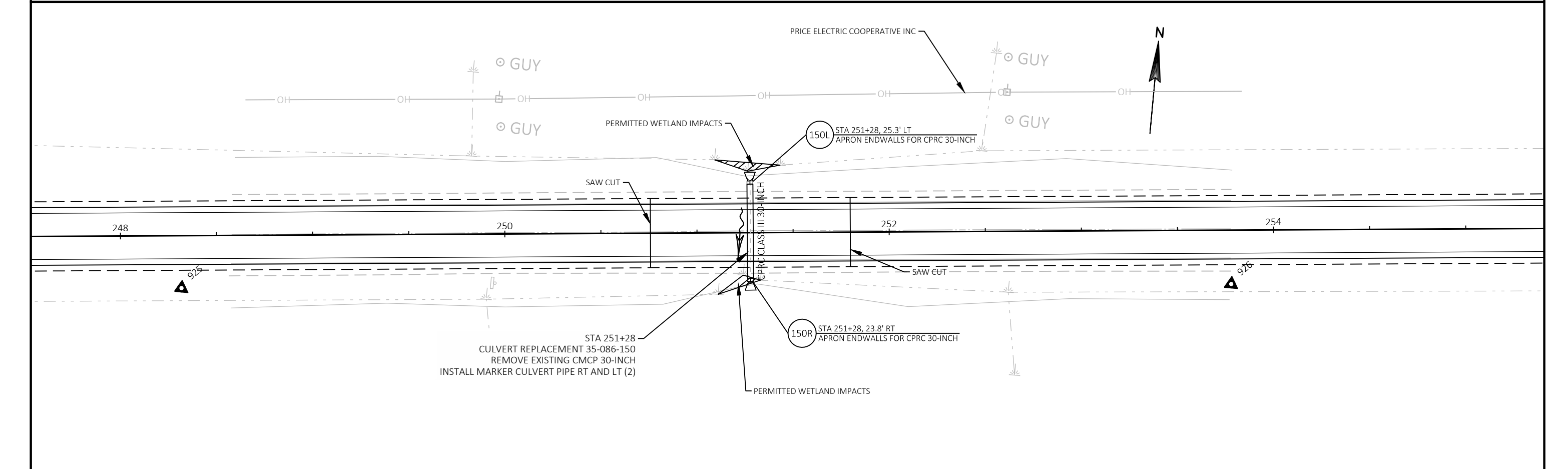
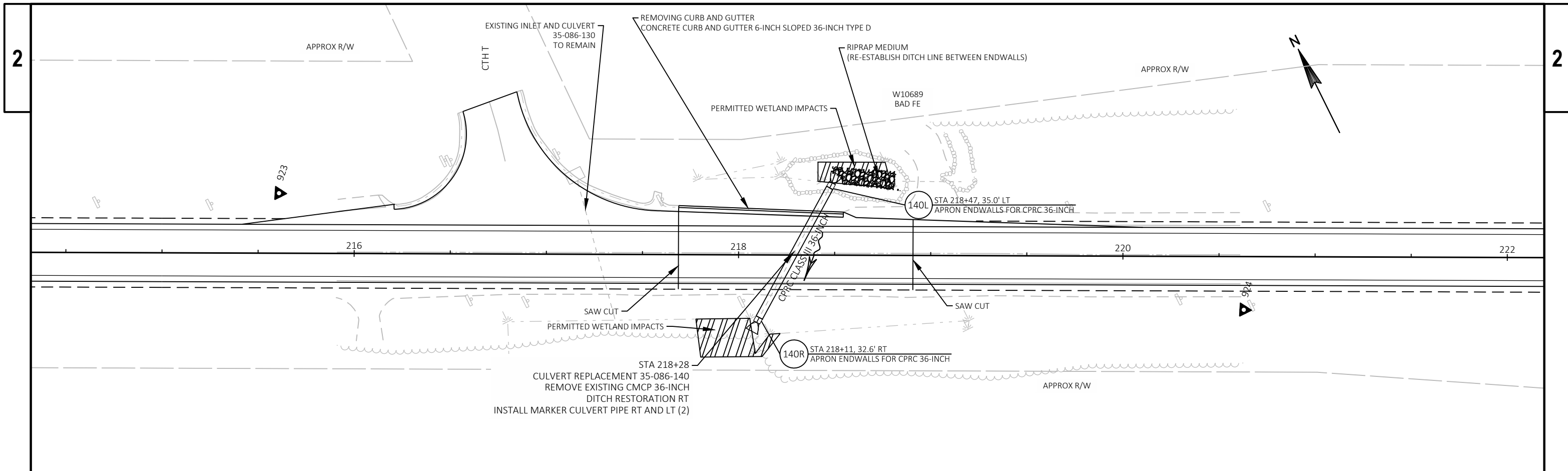
KEY

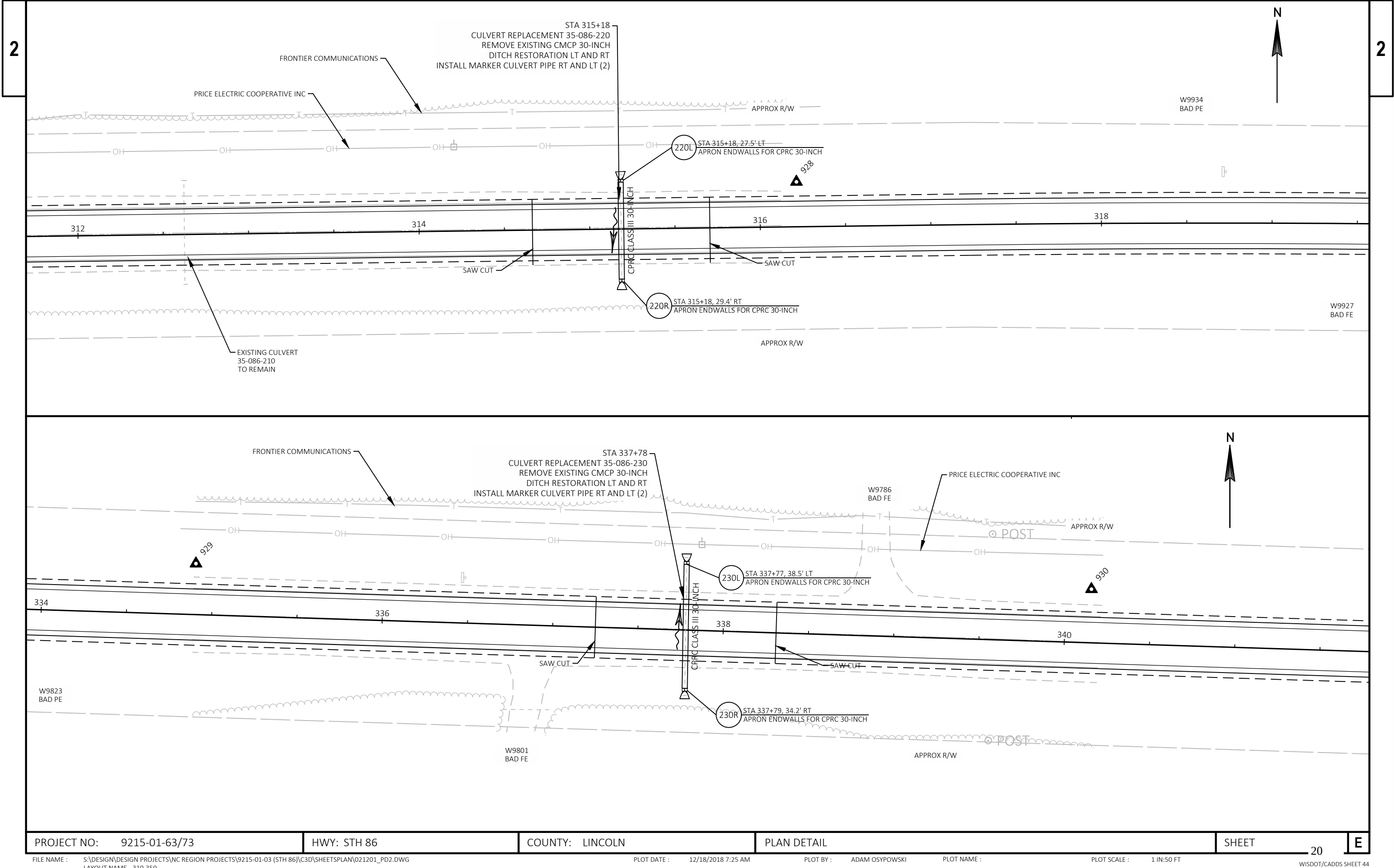
- CONE 42-INCH WITHOUT WARNING LIGHT
- DRUM WITHOUT WARNING LIGHT
-  EXISTING PAVE SURFACE
-OR-
6" BASE AGGREGATE DENSE 1 1/4 INCH
- INCIDENTAL TO LANE SHIFT SYSTEM
-  6" BASE AGGREGATE DENSE 1 1/4 INCH
- INCIDENTAL TO LANE SHIFT SYSTEM
-  FILL
- INCIDENTAL TO LANE SHIFT SYSTEM

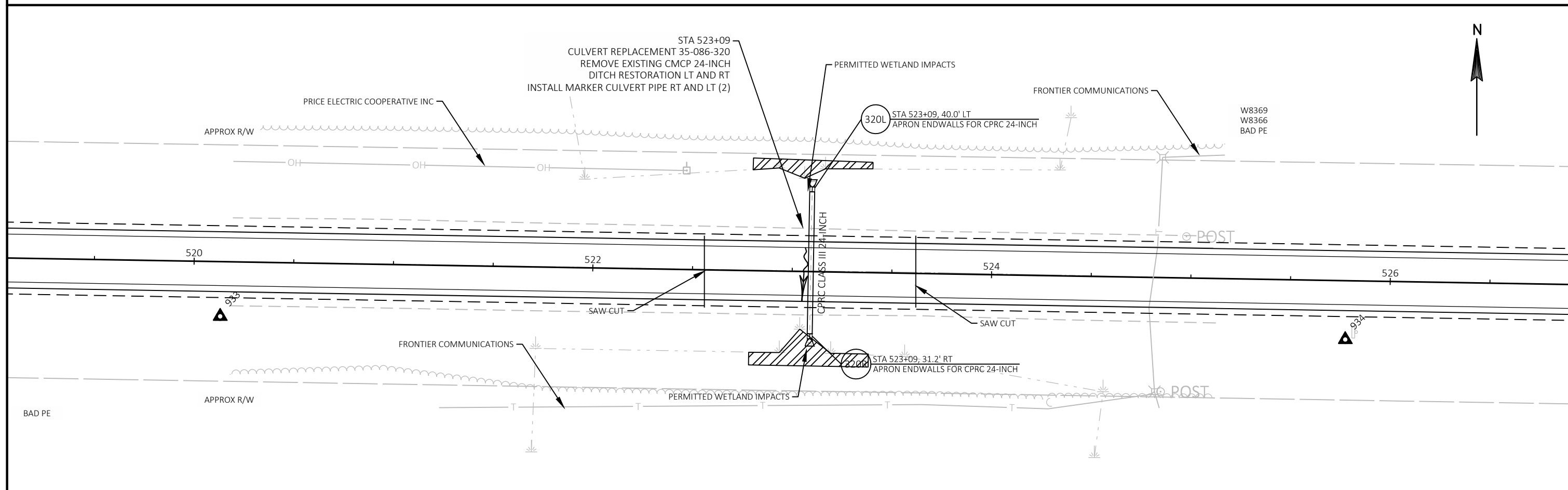


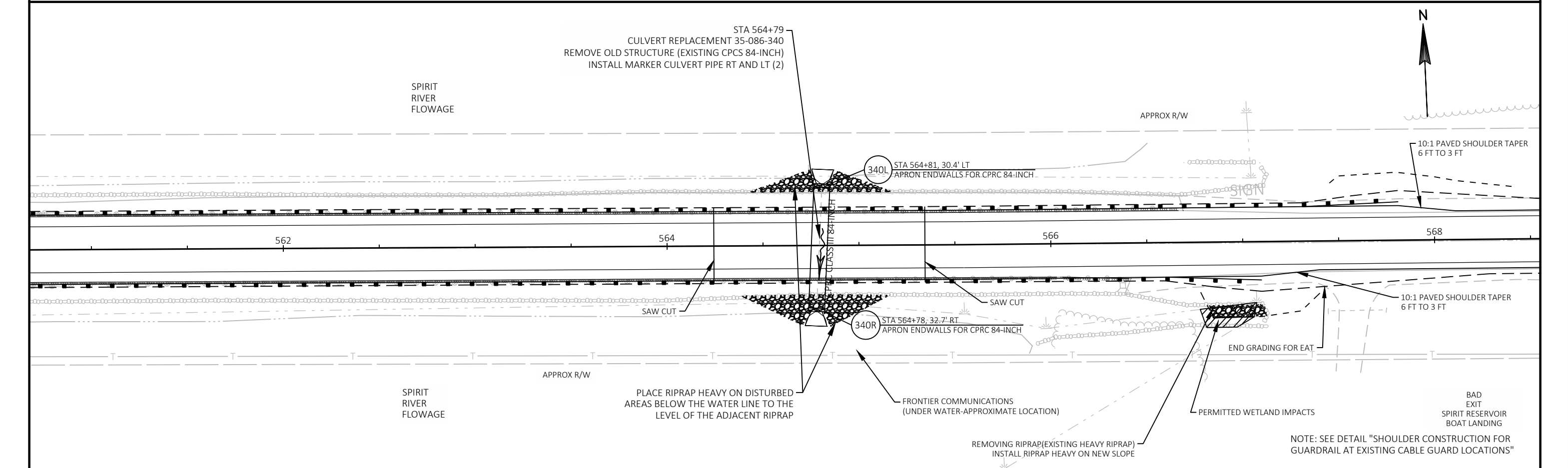
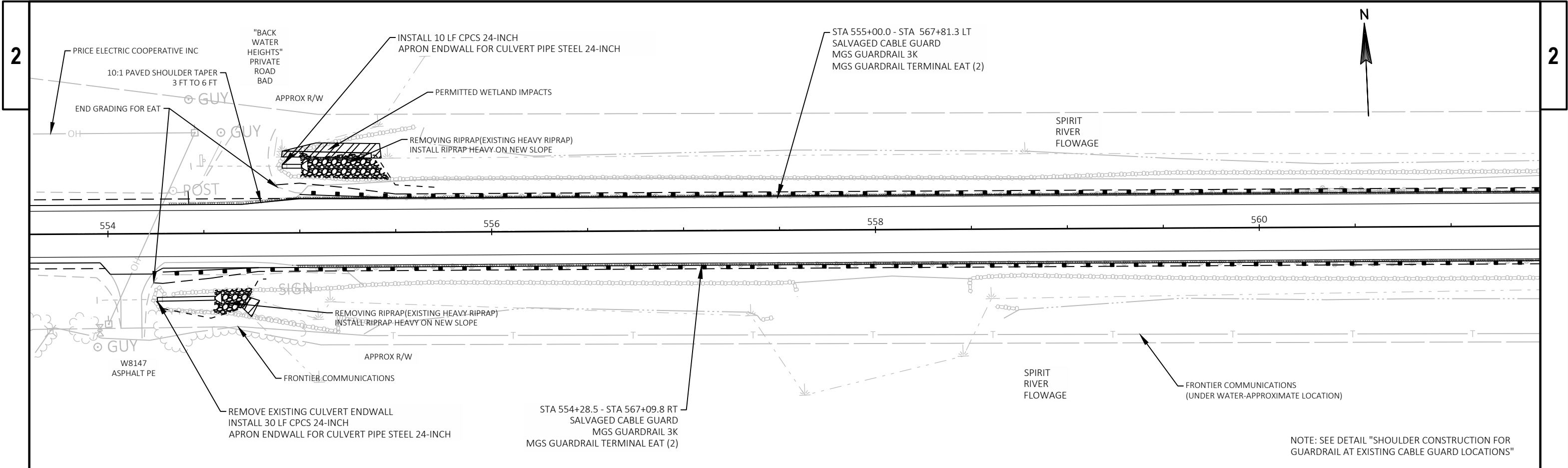
LOOSE GRAVEL SIGNING

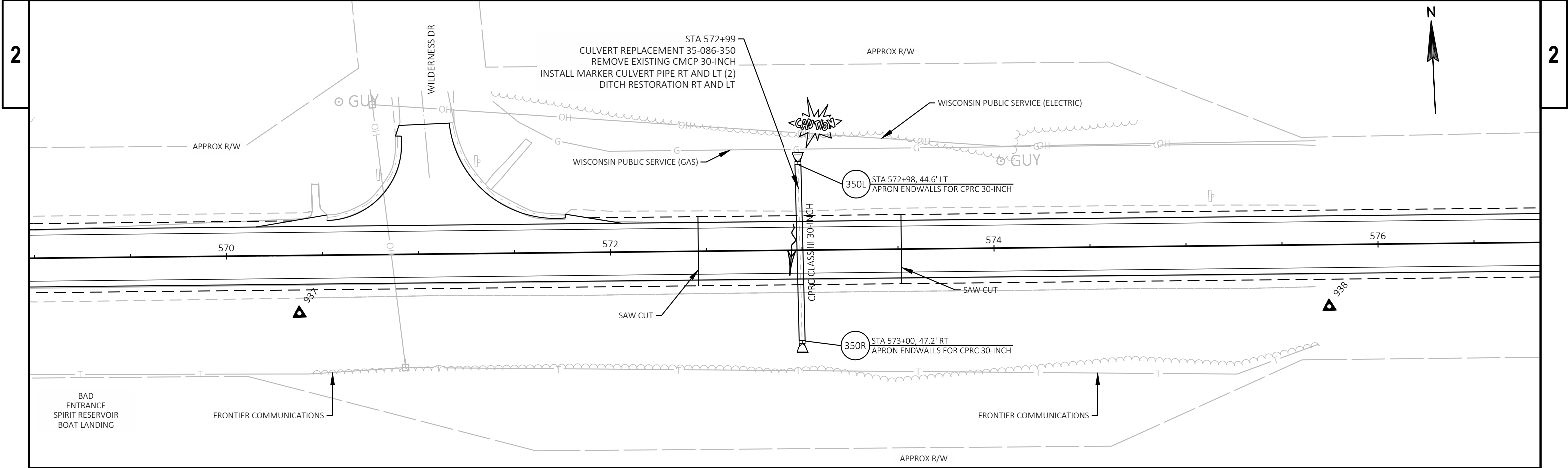


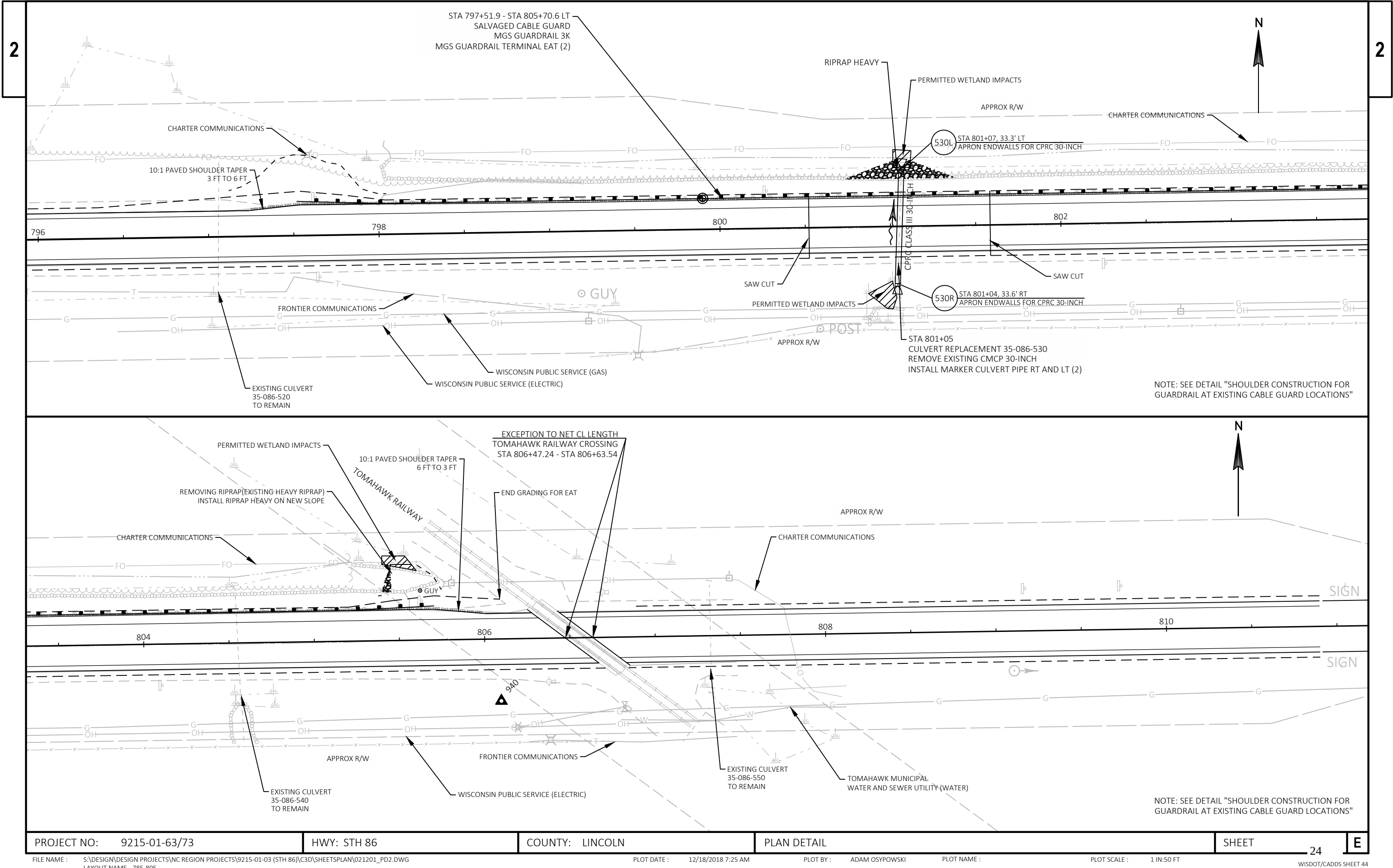












PROJECT NO: 9215-01-63/73

HWY: STH 86

COUNTY: LINCOLN

PLAN DETAIL

SHEET

24

E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETS\PLAN\021201_PD2.DWG
LAYOUT NAME - 785-805

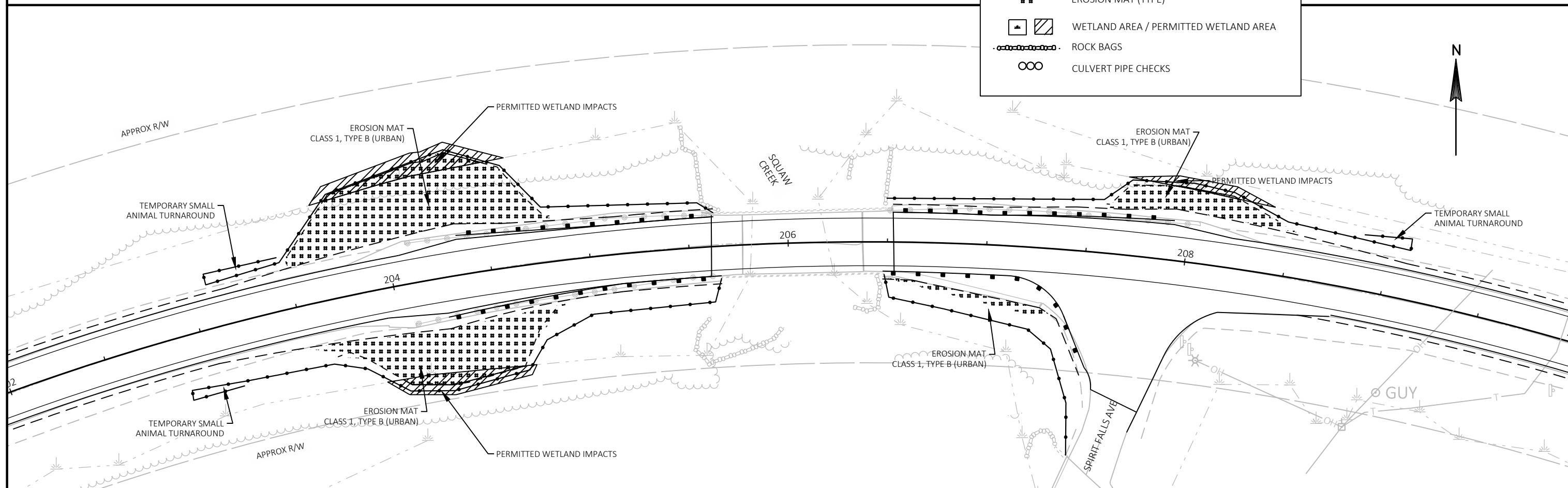
PLOT DATE : 12/18/2018 7:25 AM

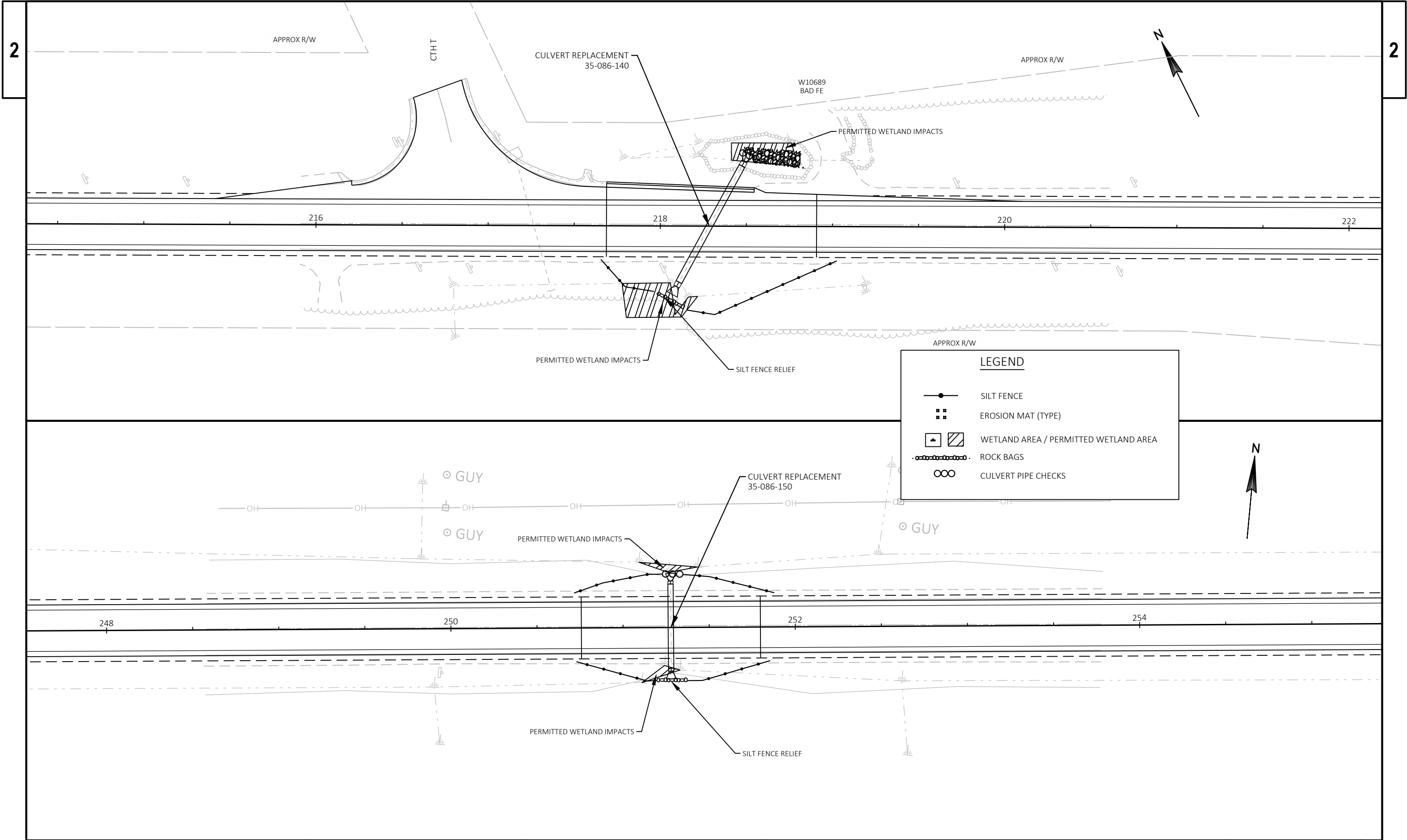
PLOT BY : ADAM OSYPOWSKI

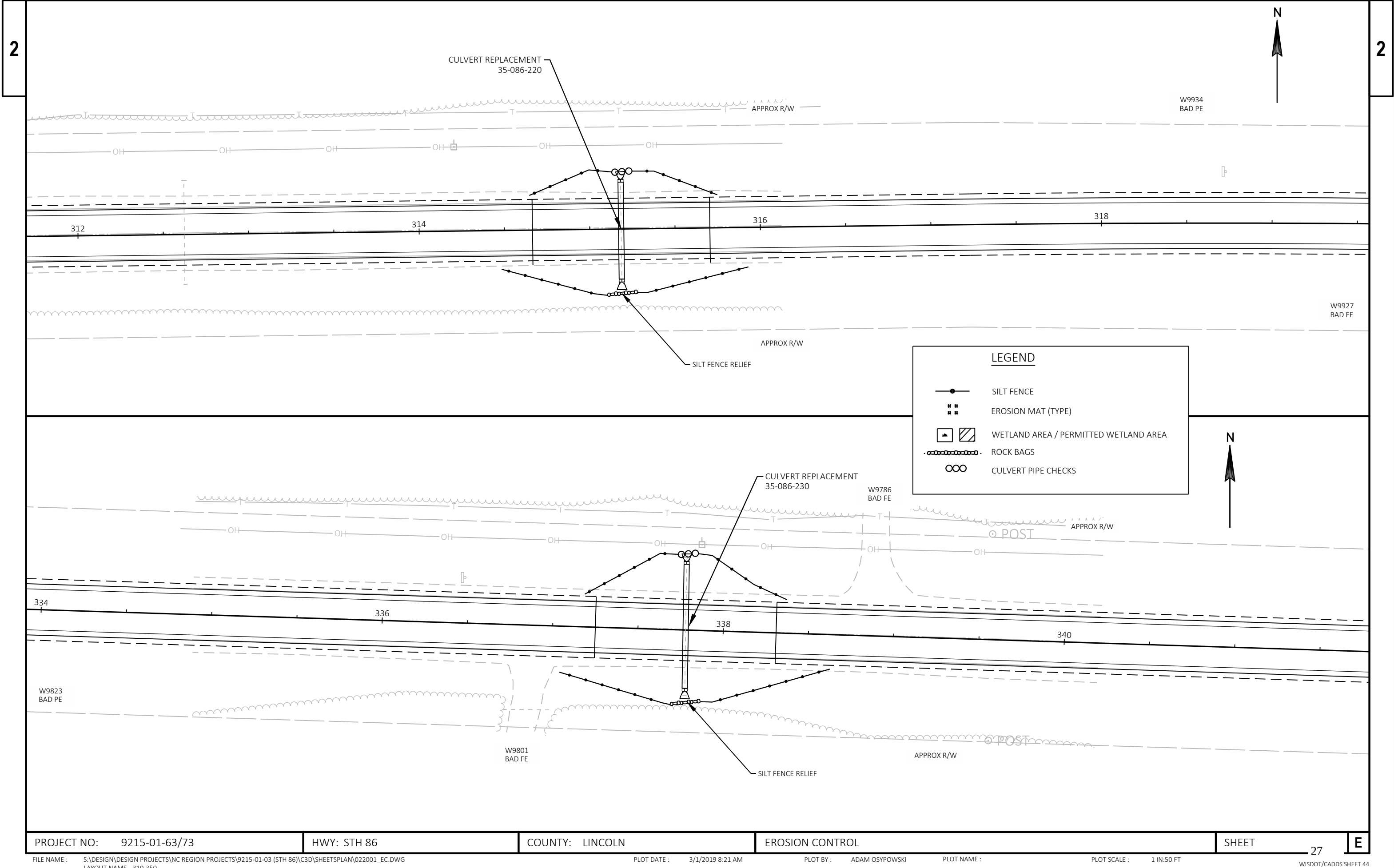
PLOT NAME :

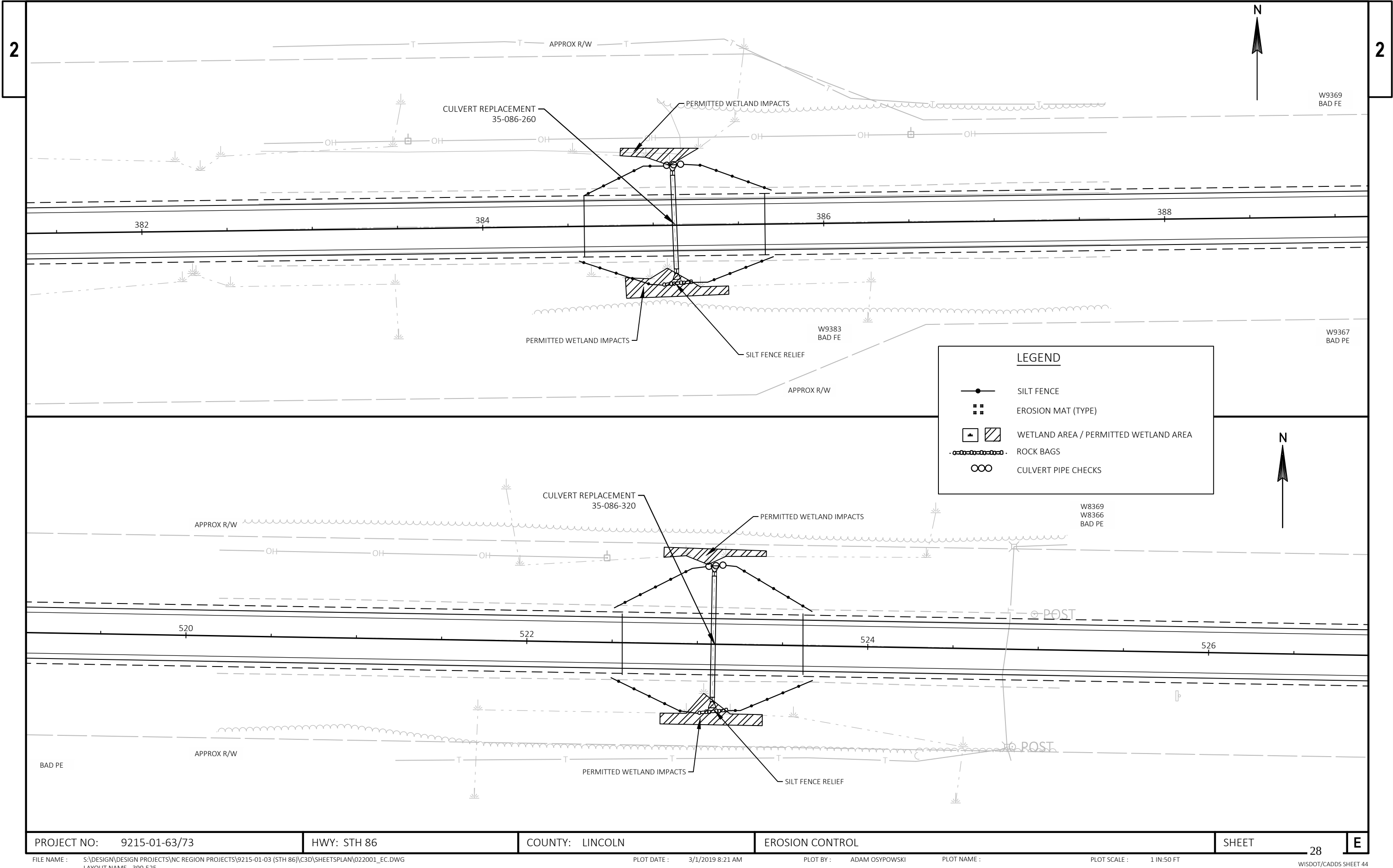
PLOT SCALE : 1 IN:50 FT

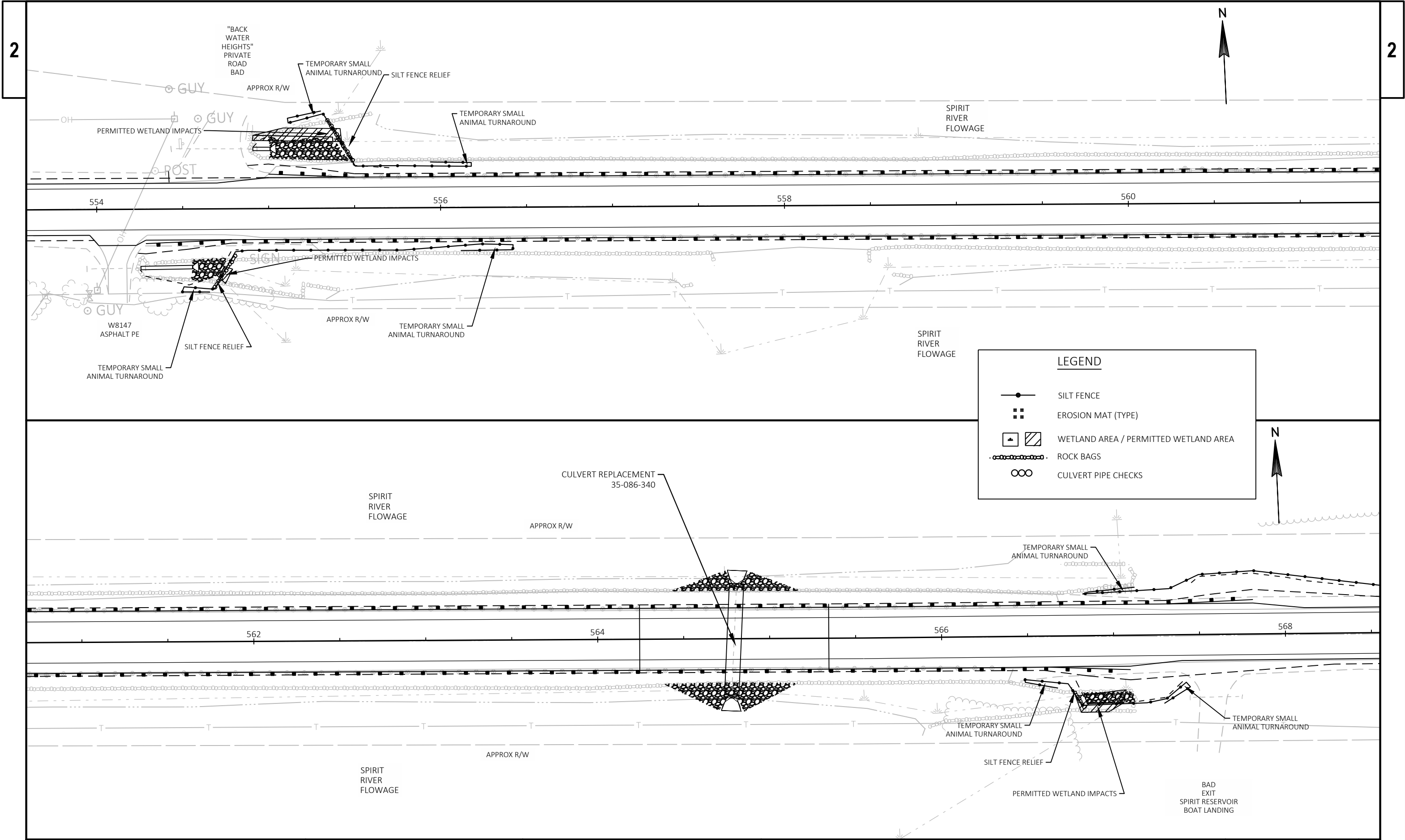
WISDOT/CADD5 SHEET 44

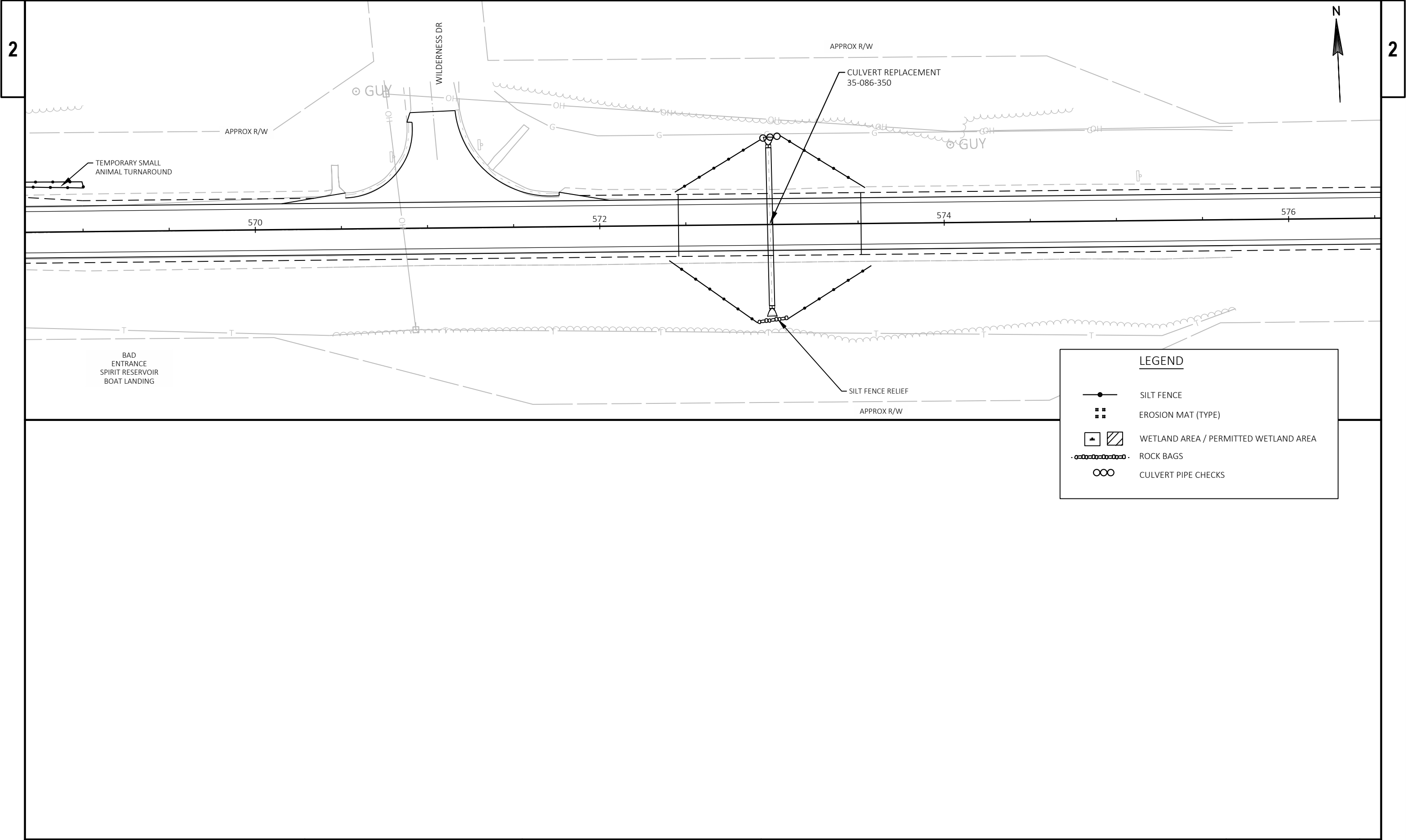


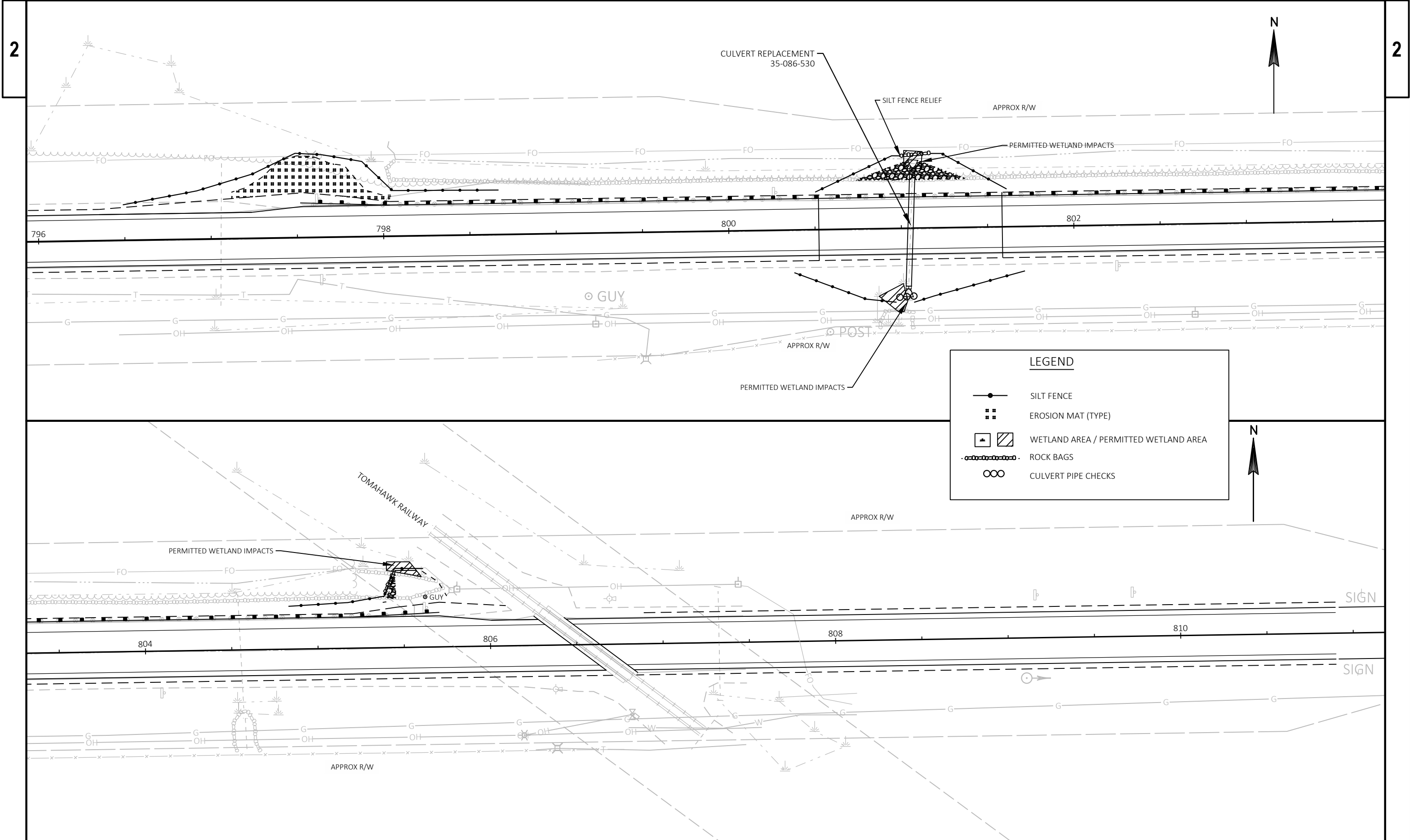


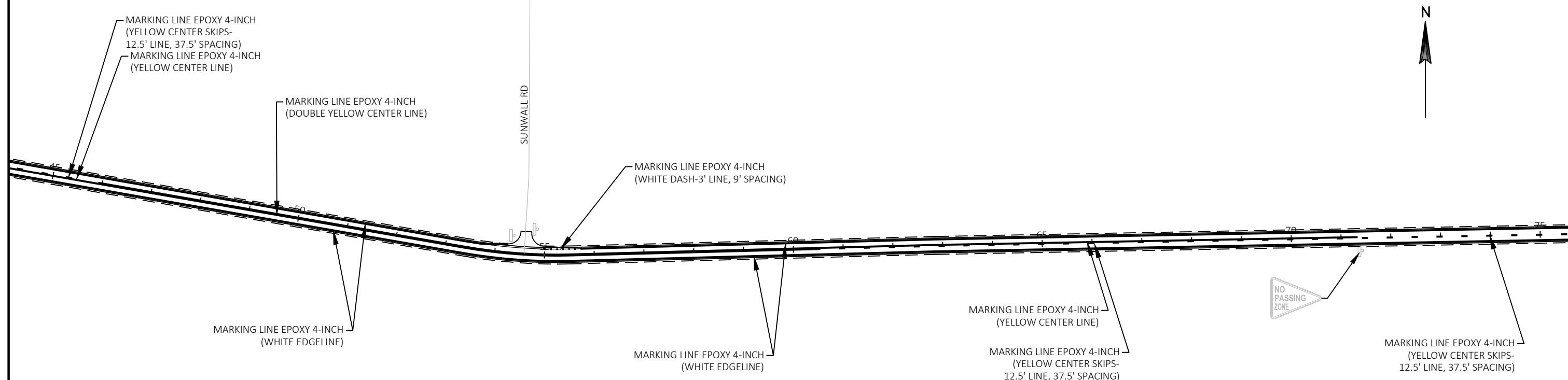
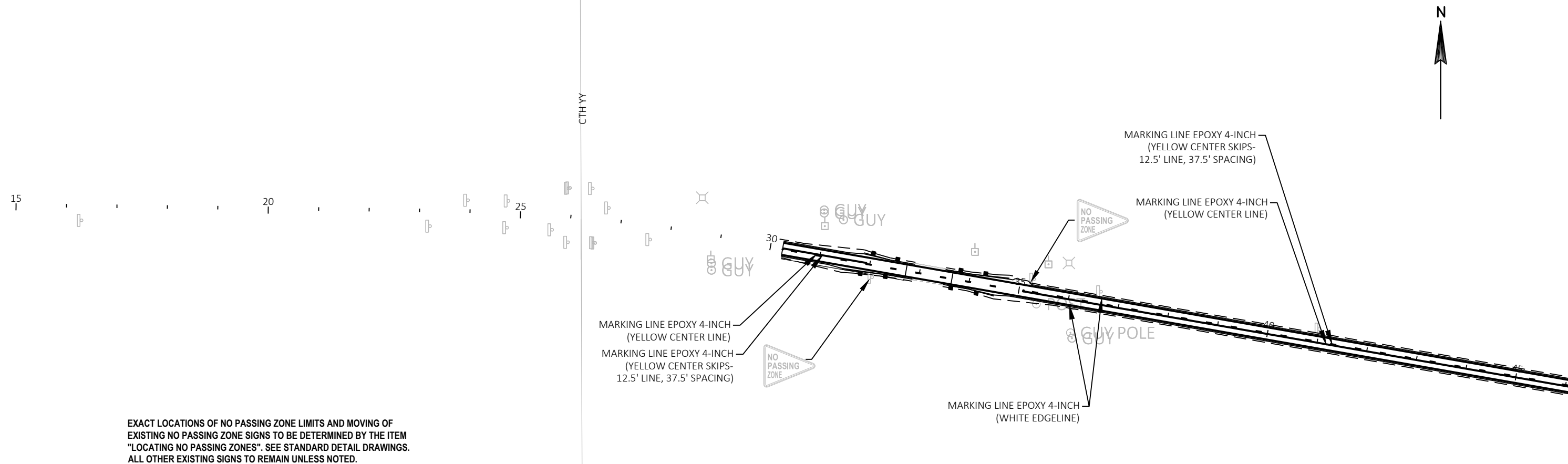












PROJECT NO: 9215-01-63/73

HWY: STH 86

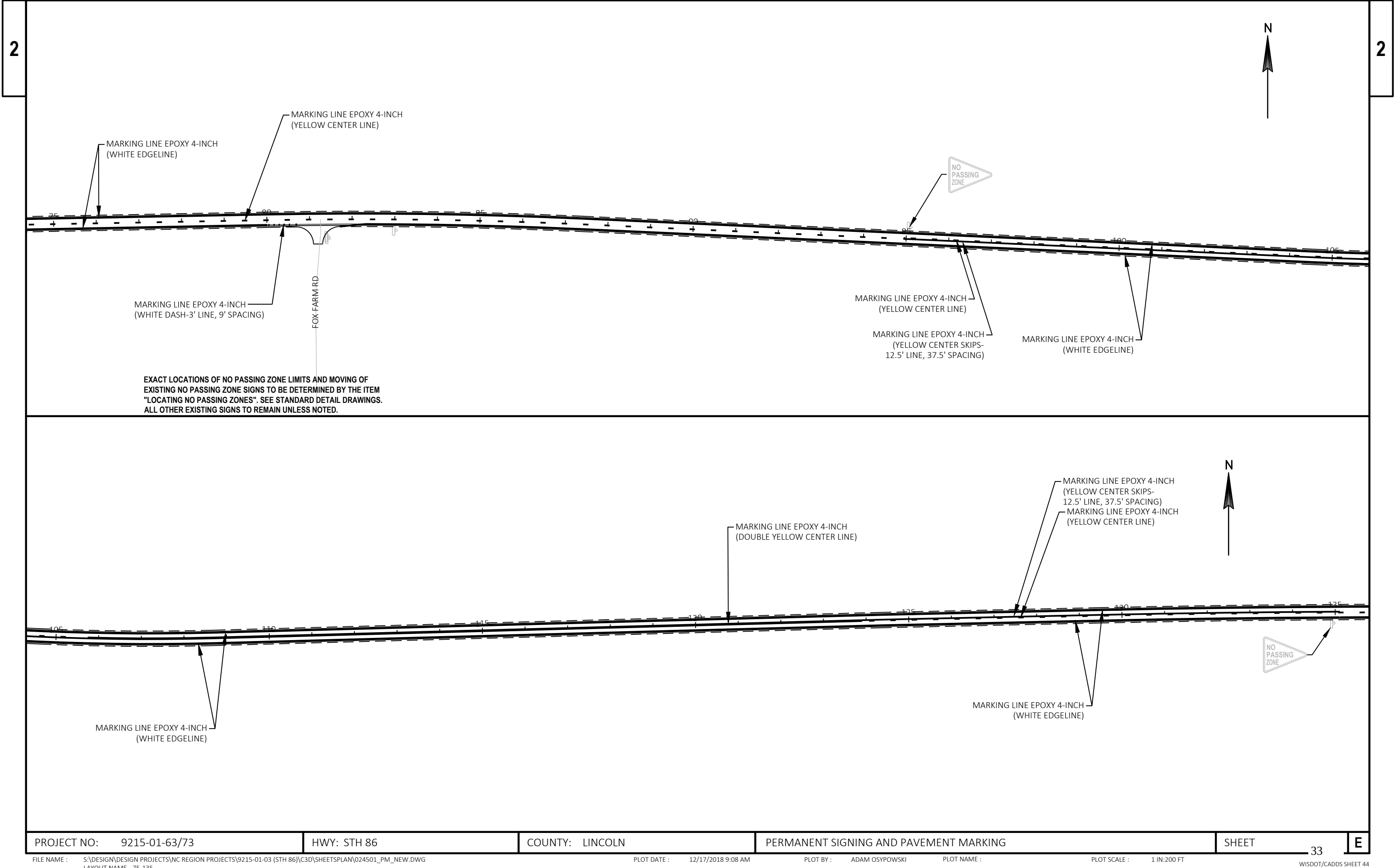
COUNTY: LINCOLN

PERMANENT SIGNING AND PAVEMENT MARKING

SHEET

32

E



PROJECT NO: 9215-01-63/73

HWY: STH 86

COUNTY: LINCOLN

PERMANENT SIGNING AND PAVEMENT MARKING

SHEET

33

E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETSPLAN\024501_PM_NEW.DWG
LAYOUT NAME - 75-135

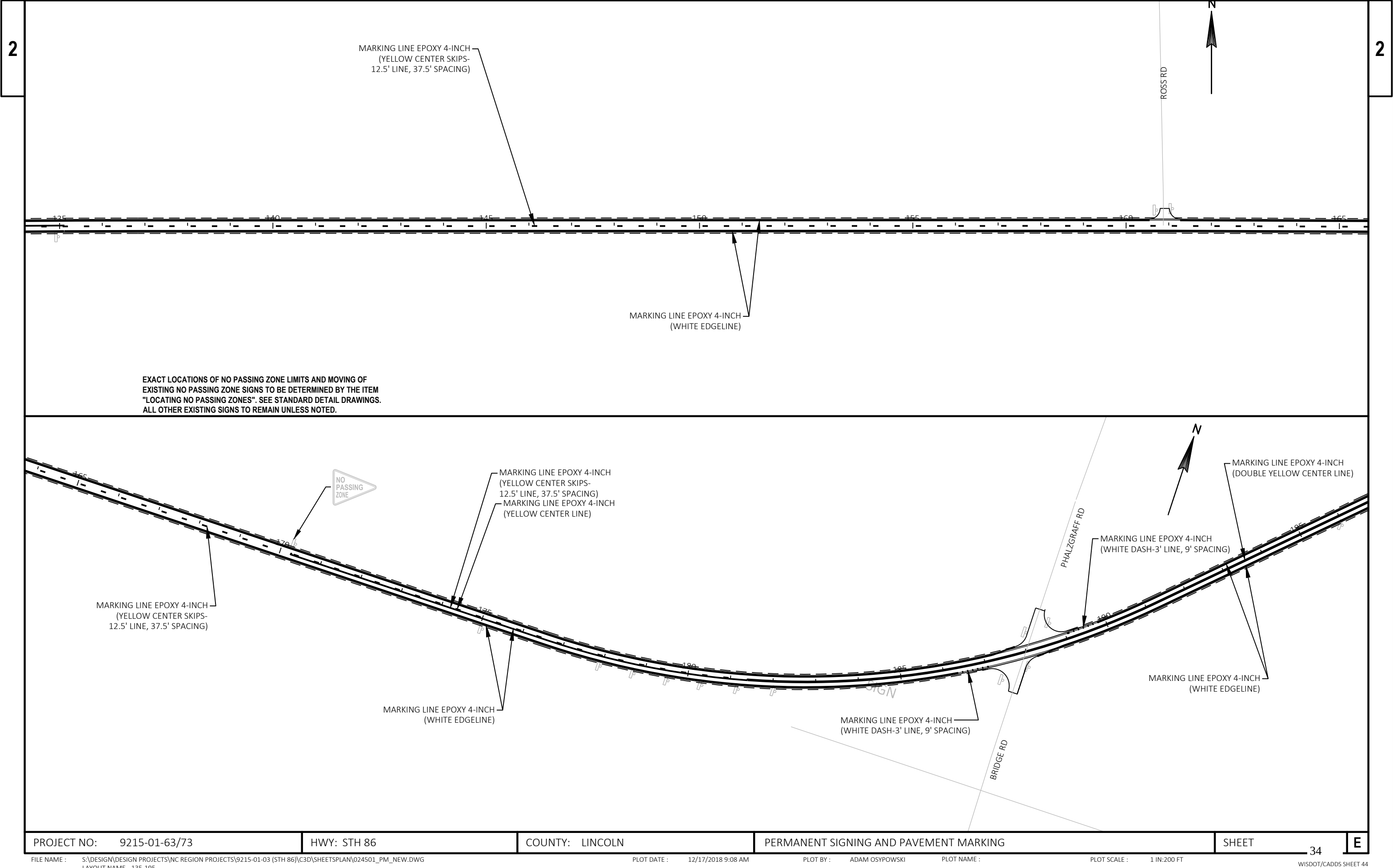
PLOT DATE : 12/17/2018 9:08 AM

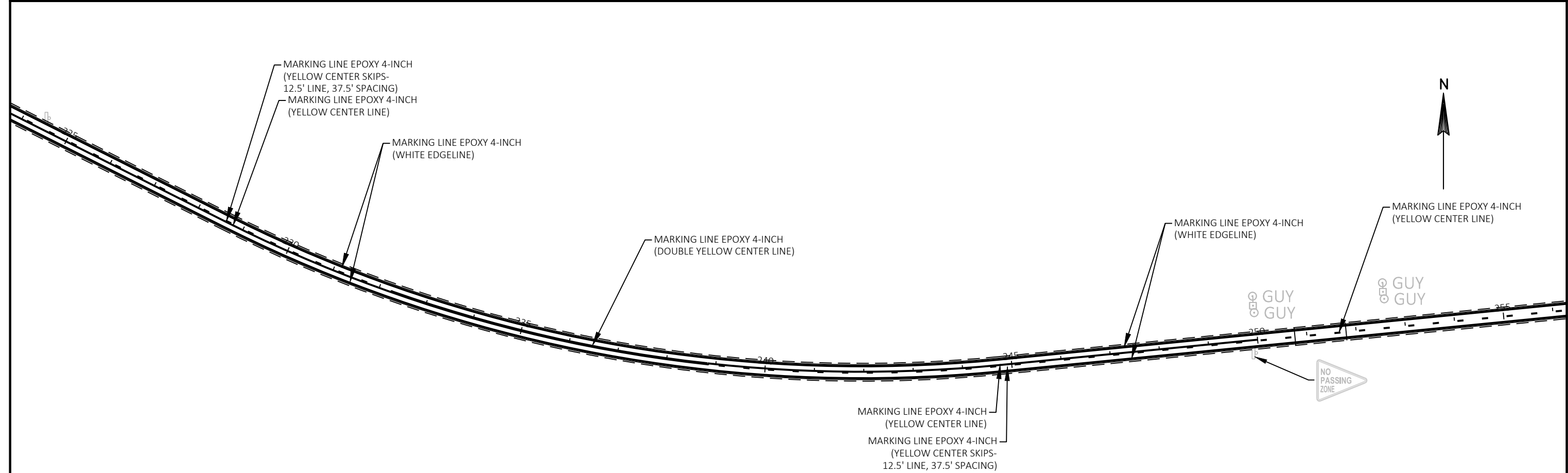
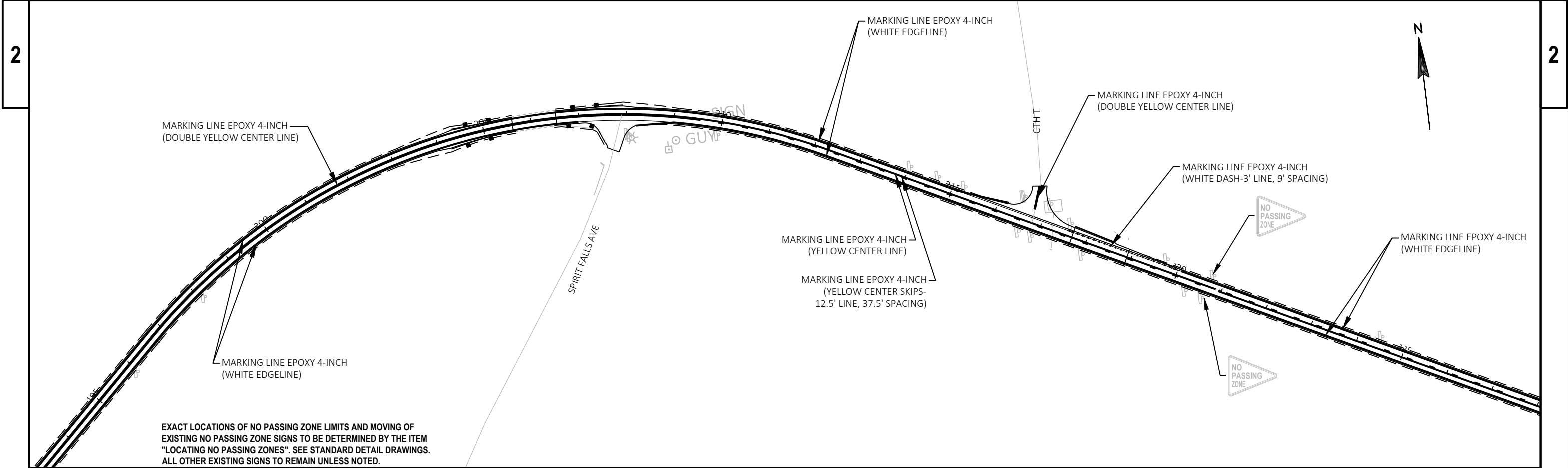
PLOT BY : ADAM OSYPOWSKI

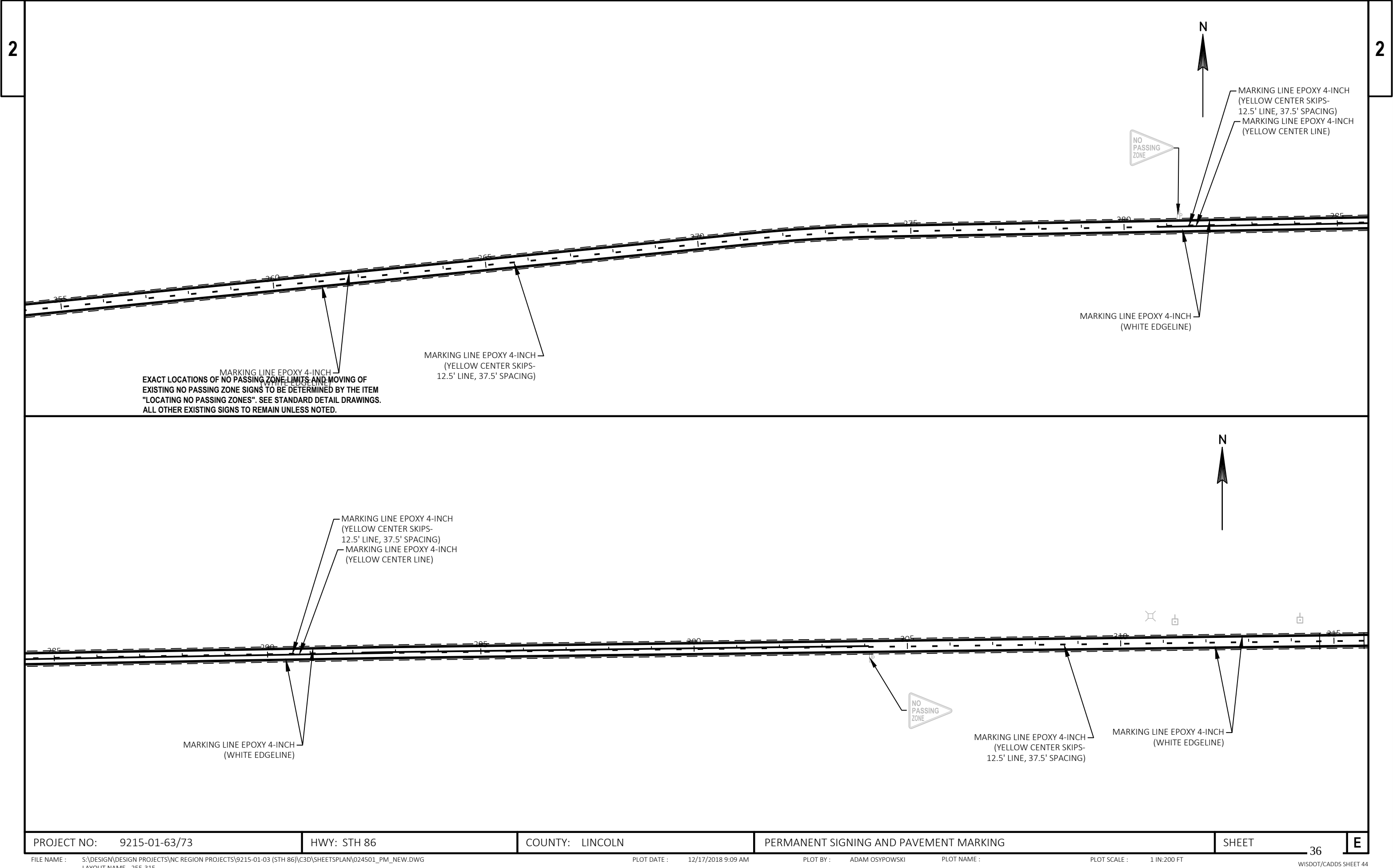
PLOT NAME :

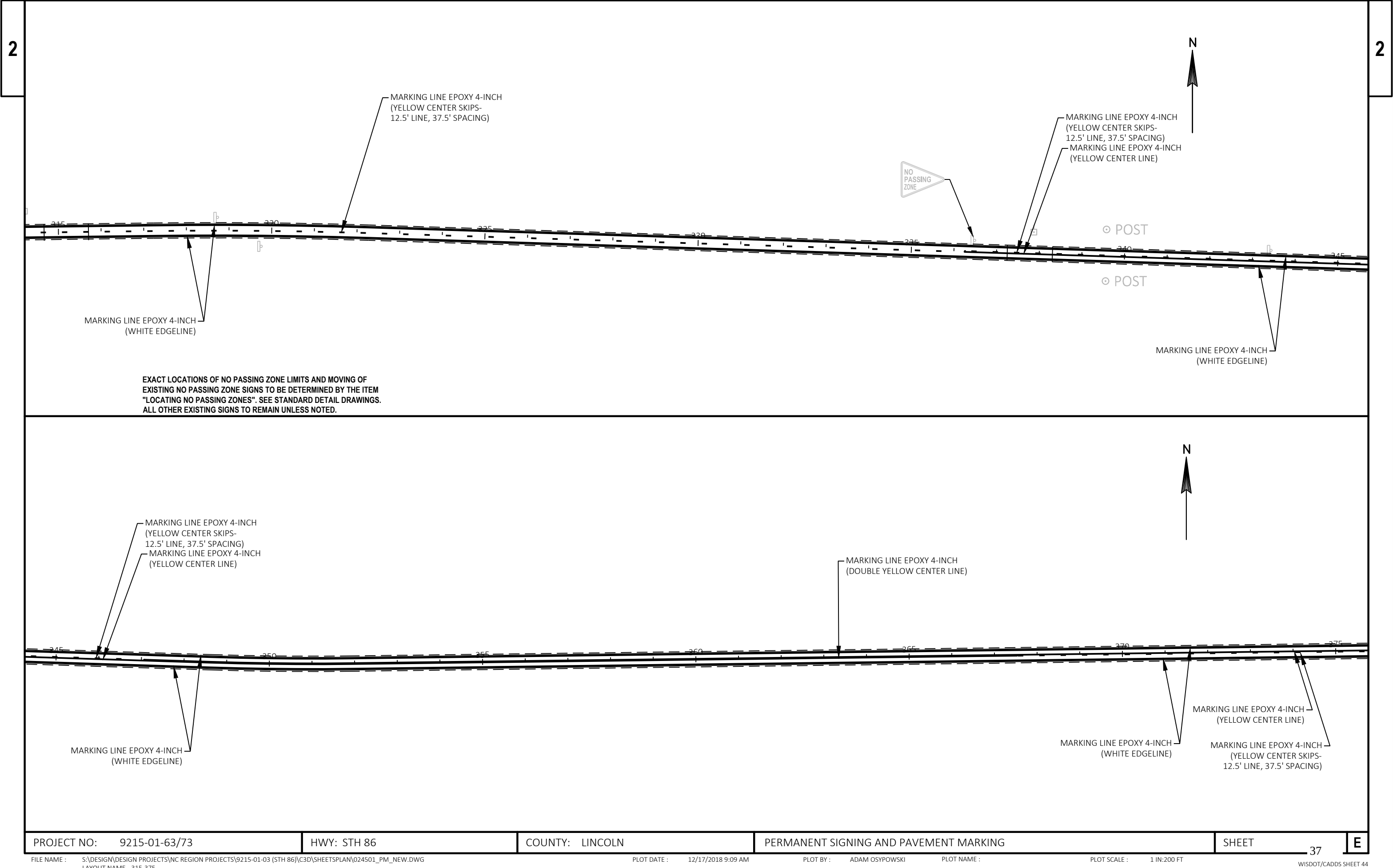
PLOT SCALE : 1 IN:200 FT

WISDOT/CADDs SHEET 44



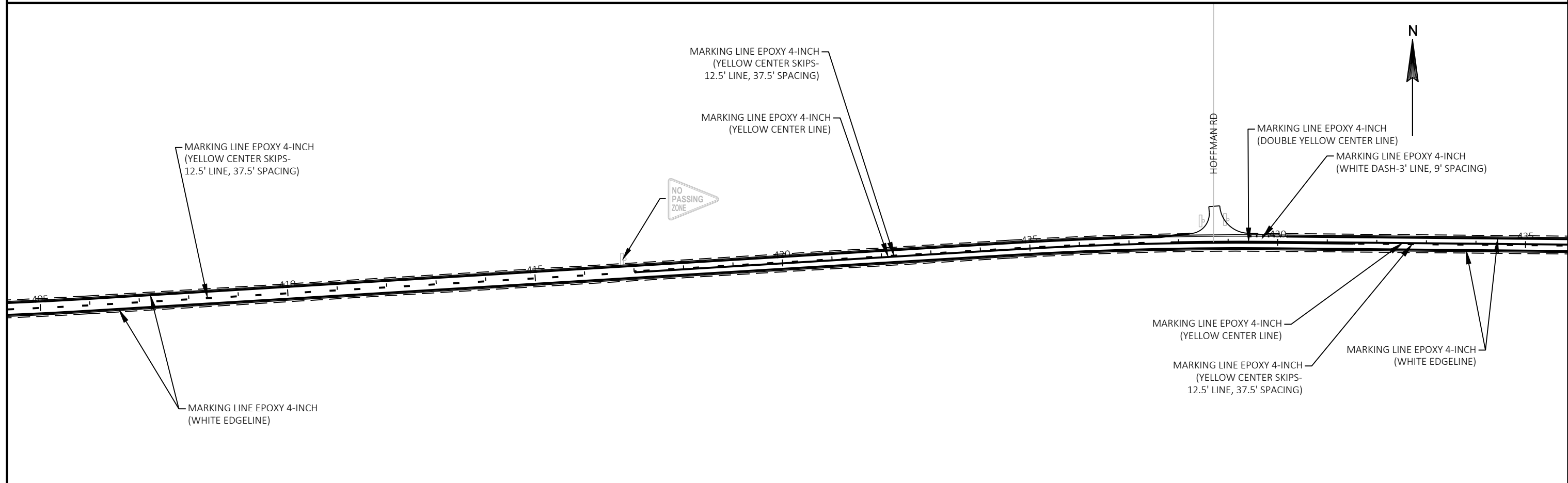
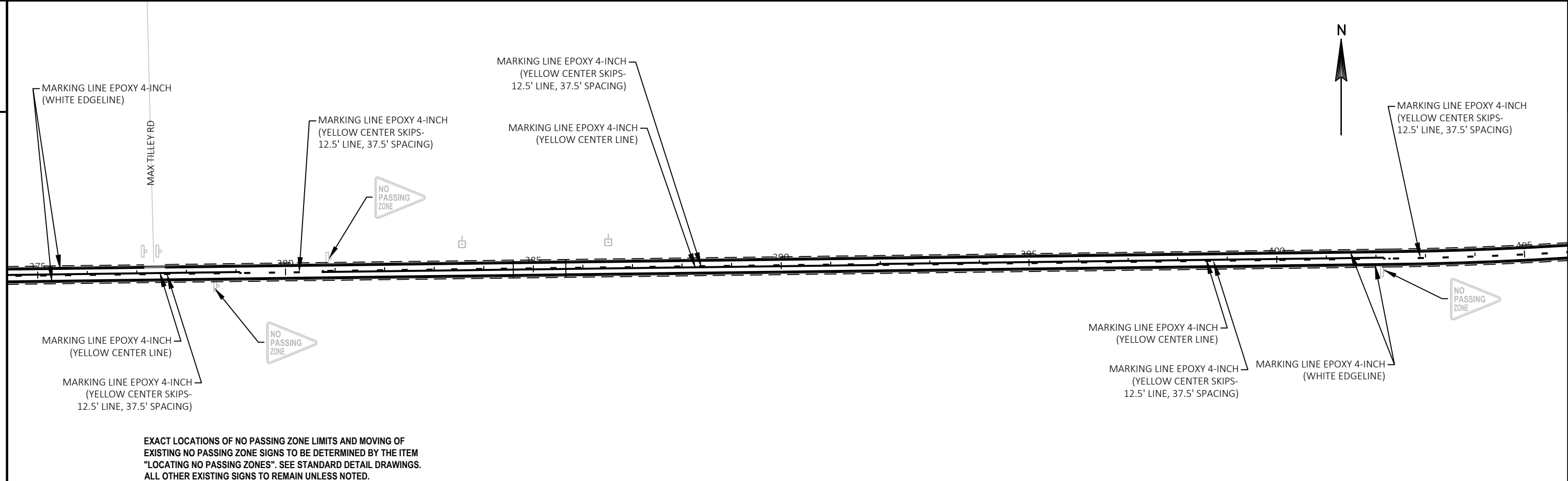






2

2



PROJECT NO:	9215-01-63/73
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HWY: STH 86

COUNTY: LINCOLN

PERMANENT SIGNING AND PAVEMENT MARKING

SHEET

E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETS\PLAN\024501_PM_NEW.DWG
LAYOUT NAME - 375-435

PLOT DATE : 12/17/2018 9:09 AM

PLOT BY : ADAM OSYPOWSKI

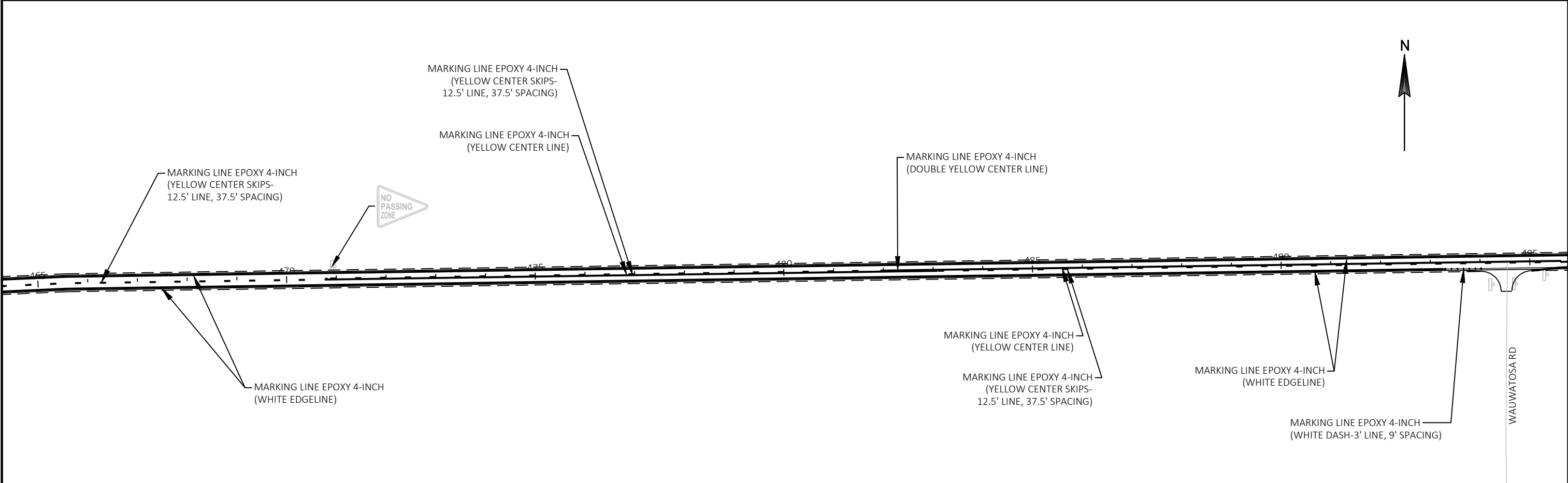
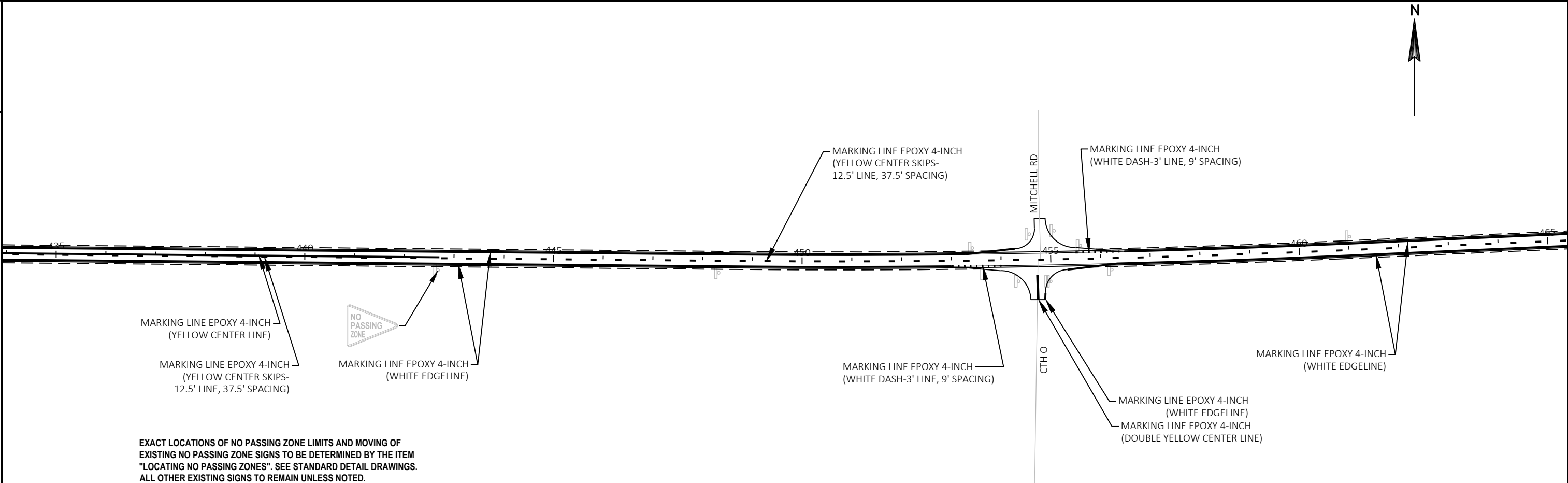
PLOT NAME :

PLOT SCALE : 1 IN:200 FT

WISDOT/CADDS SHEET 44

2

2



PROJECT NO:	9215-01-63/73
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HWY: STH 86

COUNTY: LINCOLN

PERMANENT SIGNING AND PAVEMENT MARKING

SHEET	39
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E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETS\PLAN\024501_PM_NEW.DWG
LAYOUT NAME - 435-495

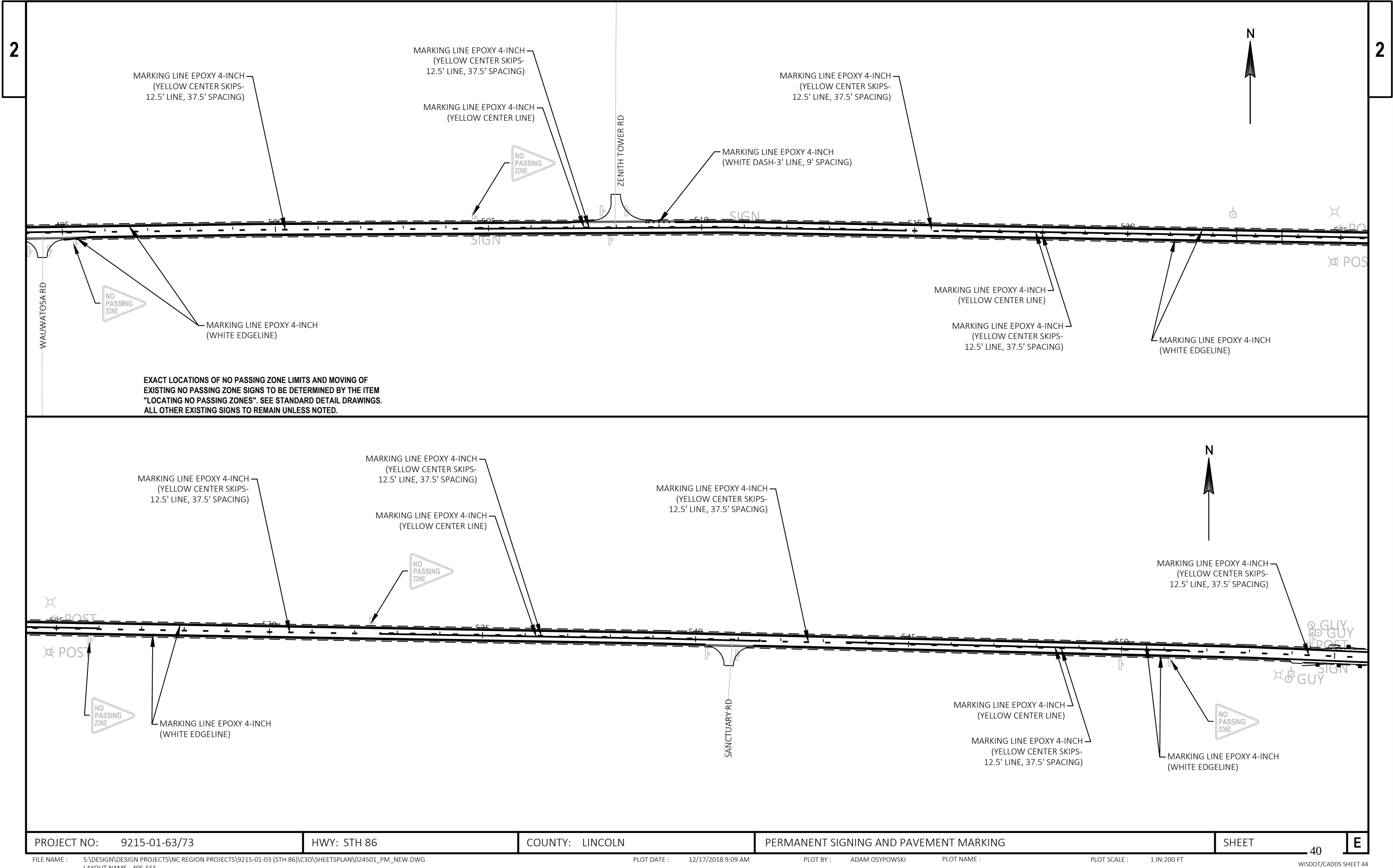
PLOT DATE : 12/17/2018 9:09 AM

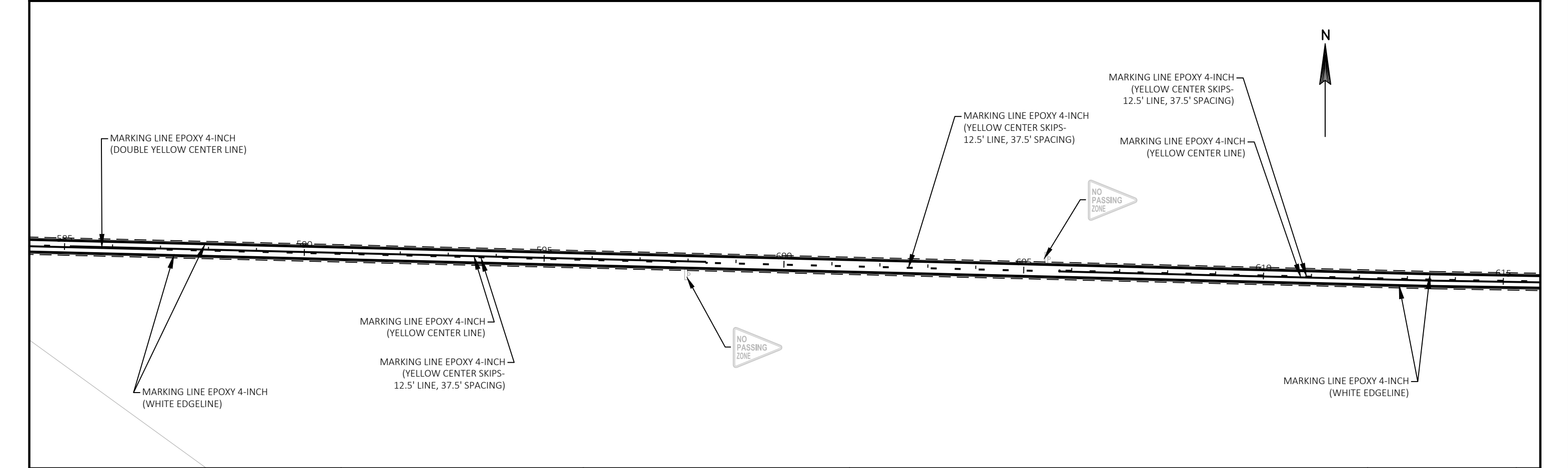
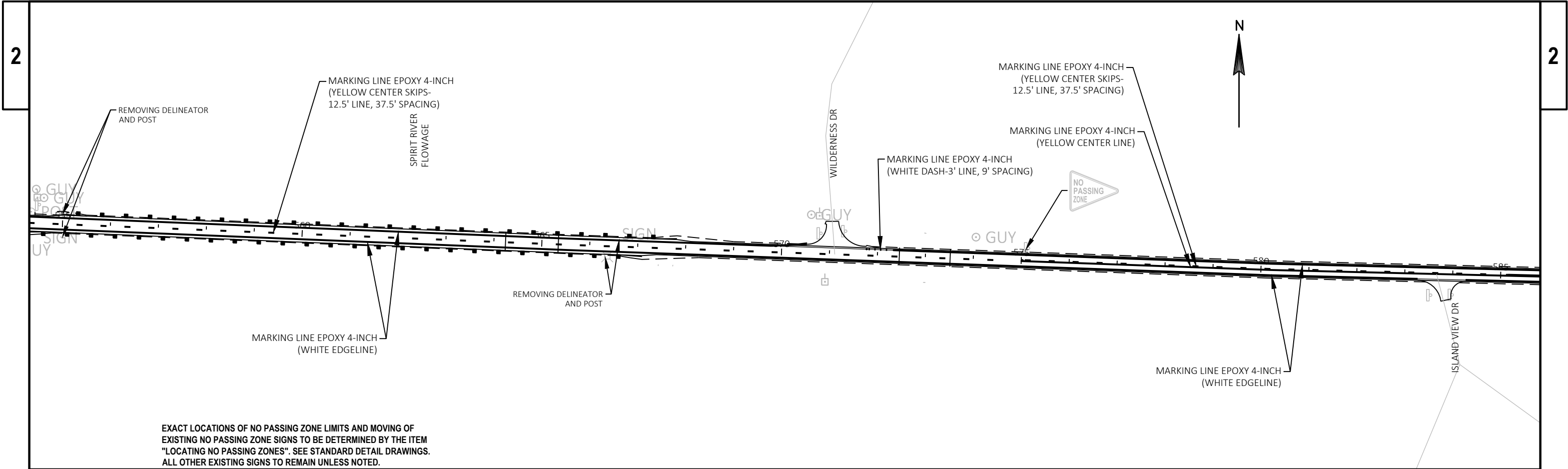
PLOT BY : ADAM OSYPOWSKI

PLOT NAME :

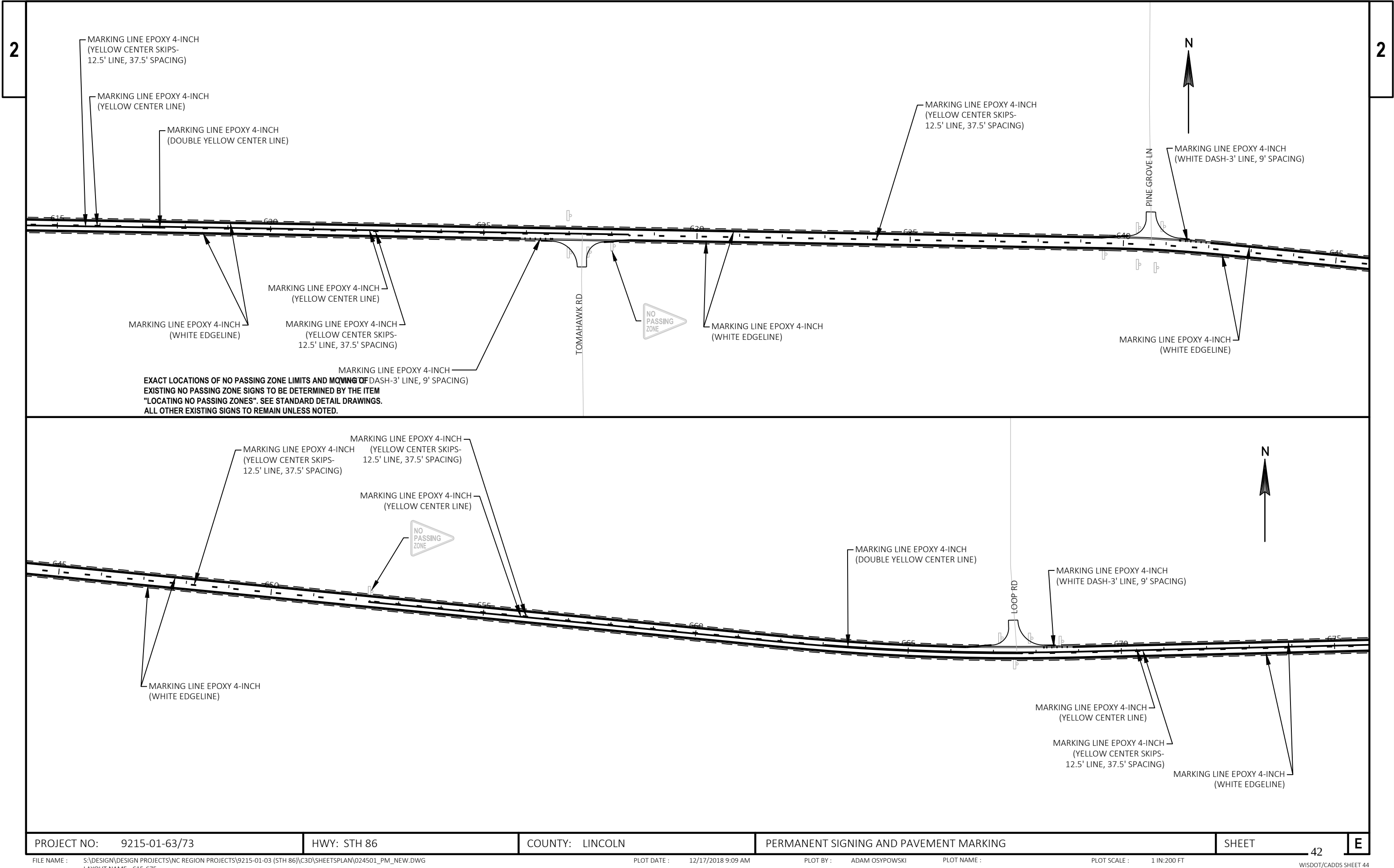
PLOT SCALE : 1 IN:200 FT

WISDOT/CADDS SHEET 44





PROJECT NO: 9215-01-63/73	HWY: STH 86	COUNTY: LINCOLN	PERMANENT SIGNING AND PAVEMENT MARKING	SHEET 41	E
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PROJECT NO: 9215-01-63/73

HWY: STH 86

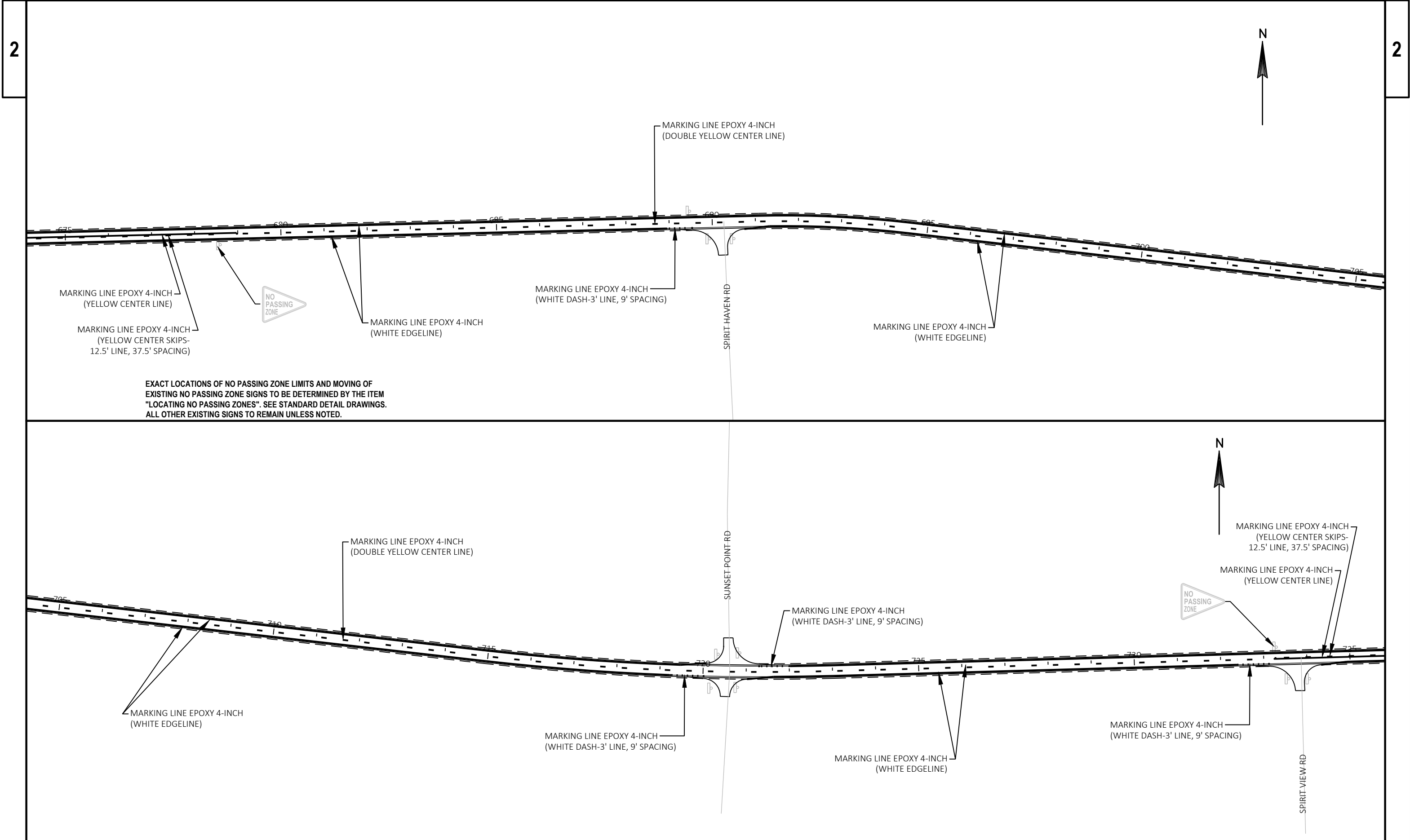
COUNTY: LINCOLN

PERMANENT SIGNING AND PAVEMENT MARKING

SHEET

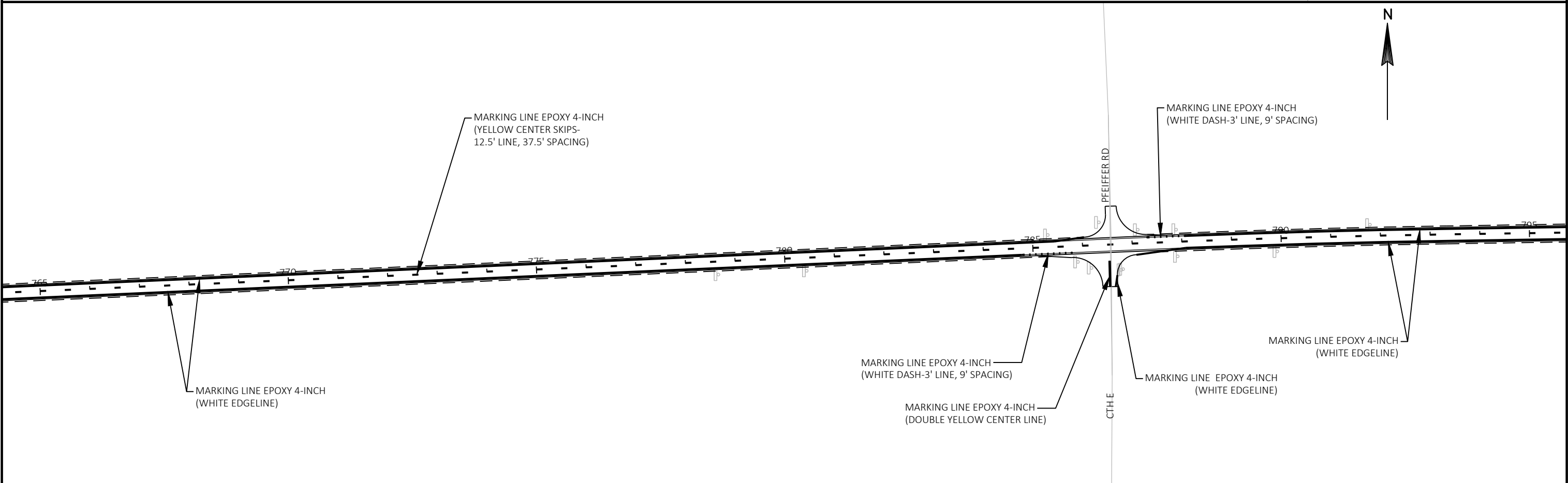
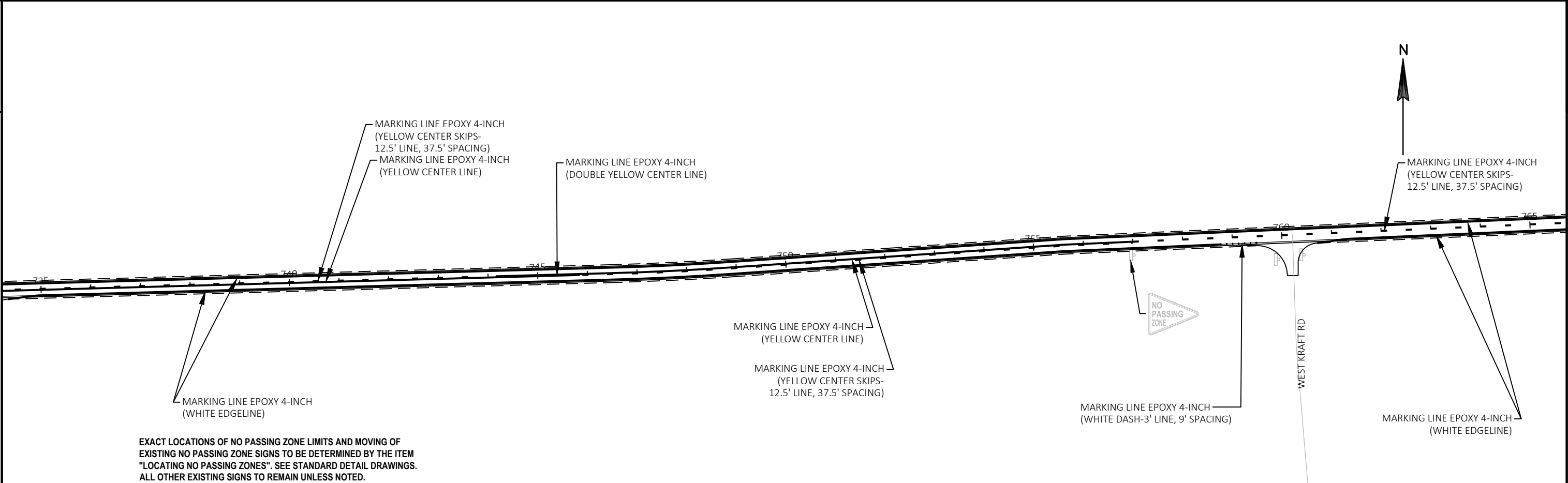
42

E



2

2



PROJECT NO:	9215-01-63/73
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HWY: STH 86

COUNTY: LINCOLN

PERMANENT SIGNING AND PAVEMENT MARKING

SHEET 44

E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETSPLAN\024501_PM_NEW.DWG
LAYOUT NAME - 735-795

PLOT DATE : 12/17/2018 9:09 AM

PLOT BY : ADAM OSYPOWSKI

PLOT NAME :

PLOT SCALE : 1 IN:200 FT

WISDOT/CADDS SHEET 44



DETAIL #1



CTH YY

END ROAD WORK
G20-2A
48"X24"

1000'

20

500'



REPLACE WITH W03-3
DURING B-35-98
CONSTRUCTION



REPLACE WITH W20-4A
DURING B-35-98
CONSTRUCTION



BEGIN PROJECT 9215-01-73
STA 30+24.47

NORTH FORK
SPIRIT RIVER

SEE PROJECT 9215-01-65
FOR B-35-98 STAGING

ROAD WORK
NEXT 15 MILES
G20-1
60"X24"

40

DETAIL #2



PLEASANT AVE

HICKEY AVE

WISCONSIN

RIVER

ROAD WORK
NEXT 15 MILES
G20-1
60"X24"

END ROAD WORK
G20-2A
48"X24"

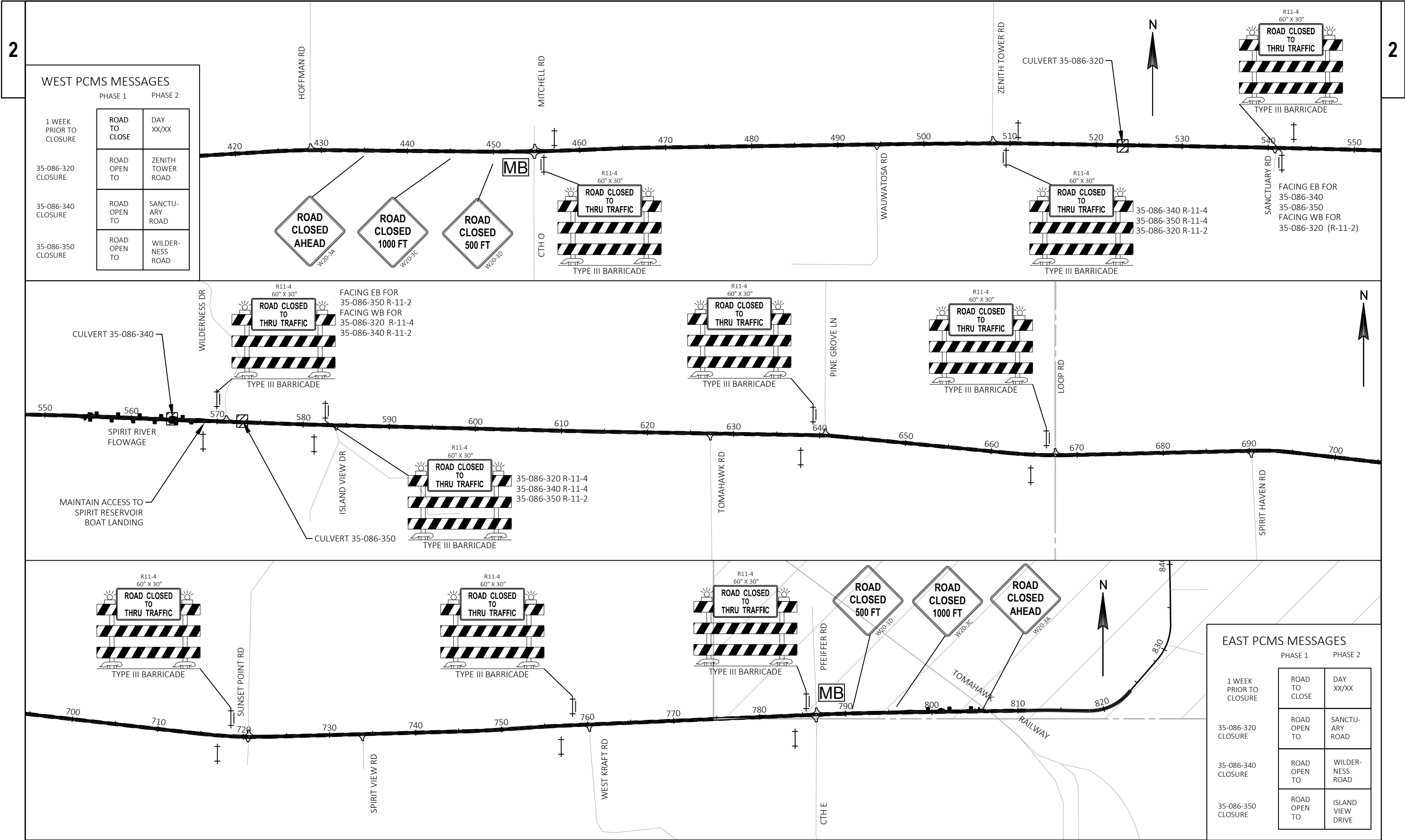
END PROJECT 9215-01-73
STA 823+81.00

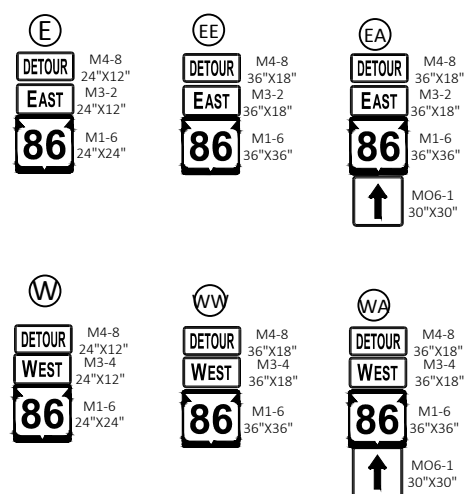
840

500'

500'

820





The diagram illustrates a Type III Barricade setup. At the top, a circular 'Pn' plate is shown. Below it is a rectangular sign with a black border and white background, containing the text: ROAD CLOSED, 00MILES AHEAD, and LOCAL TRAFFIC ONLY. Underneath the sign is a rectangular plate with the text: R11-3 and 60"X30". Below these elements is a table with three columns: SIGN, INTERSECTION, and DISTANCE. The table lists nine vehicle types (P1 through P9) and their corresponding distances from the barricade.

SIGN	INTERSECTION	DISTANCE
P1	STH 13	21 MILES
P2	CTH G	20 MILES
P3	CTH C	16 MILES
P4	CTH RR	14 MILES
P5	STH 102	12 MILES
P6	CTH D	10 MILES
P7	CTH YY	8 MILES
P8	CTH T	4 MILES
P9	CTH S	2 MILES

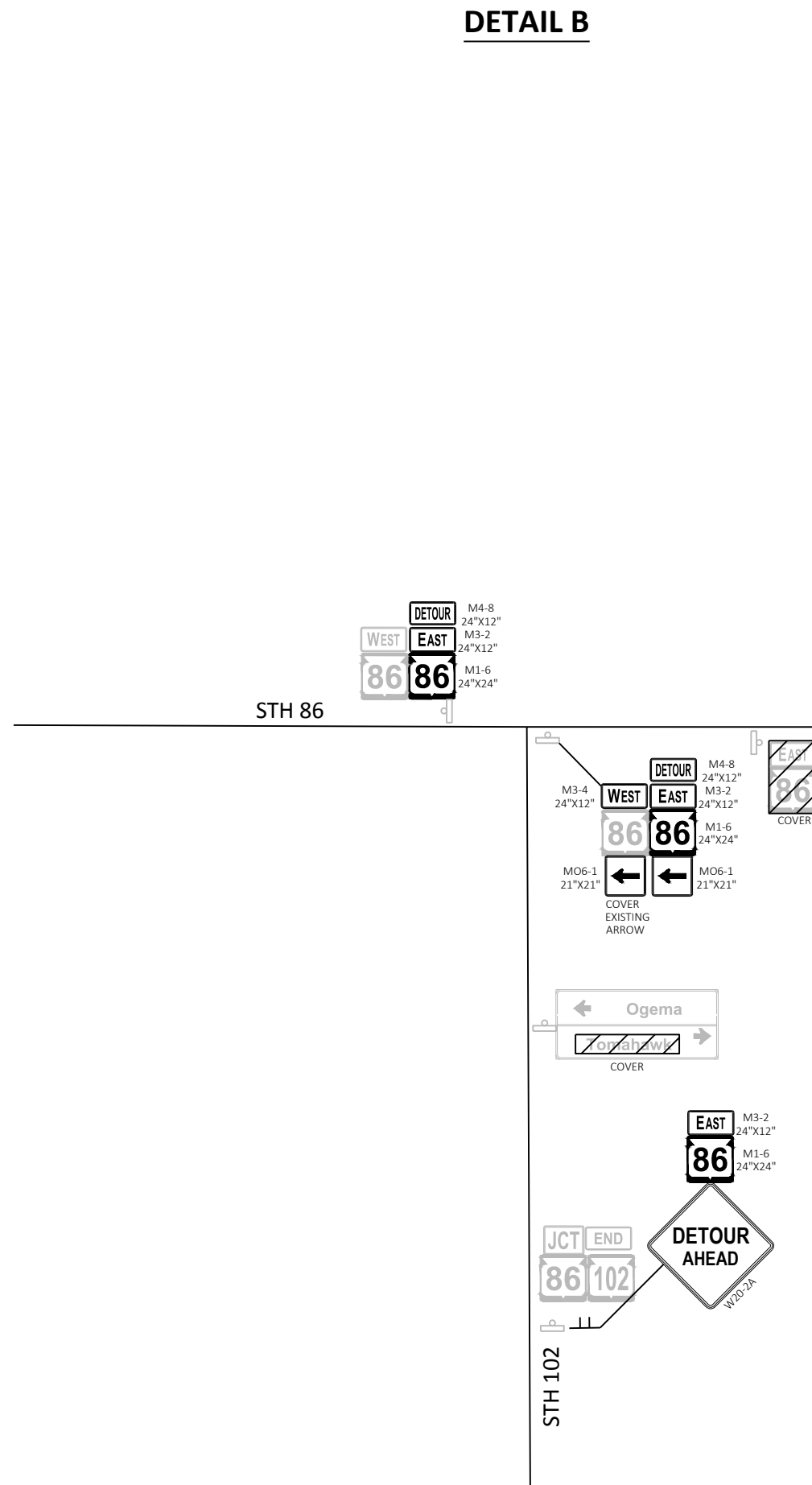
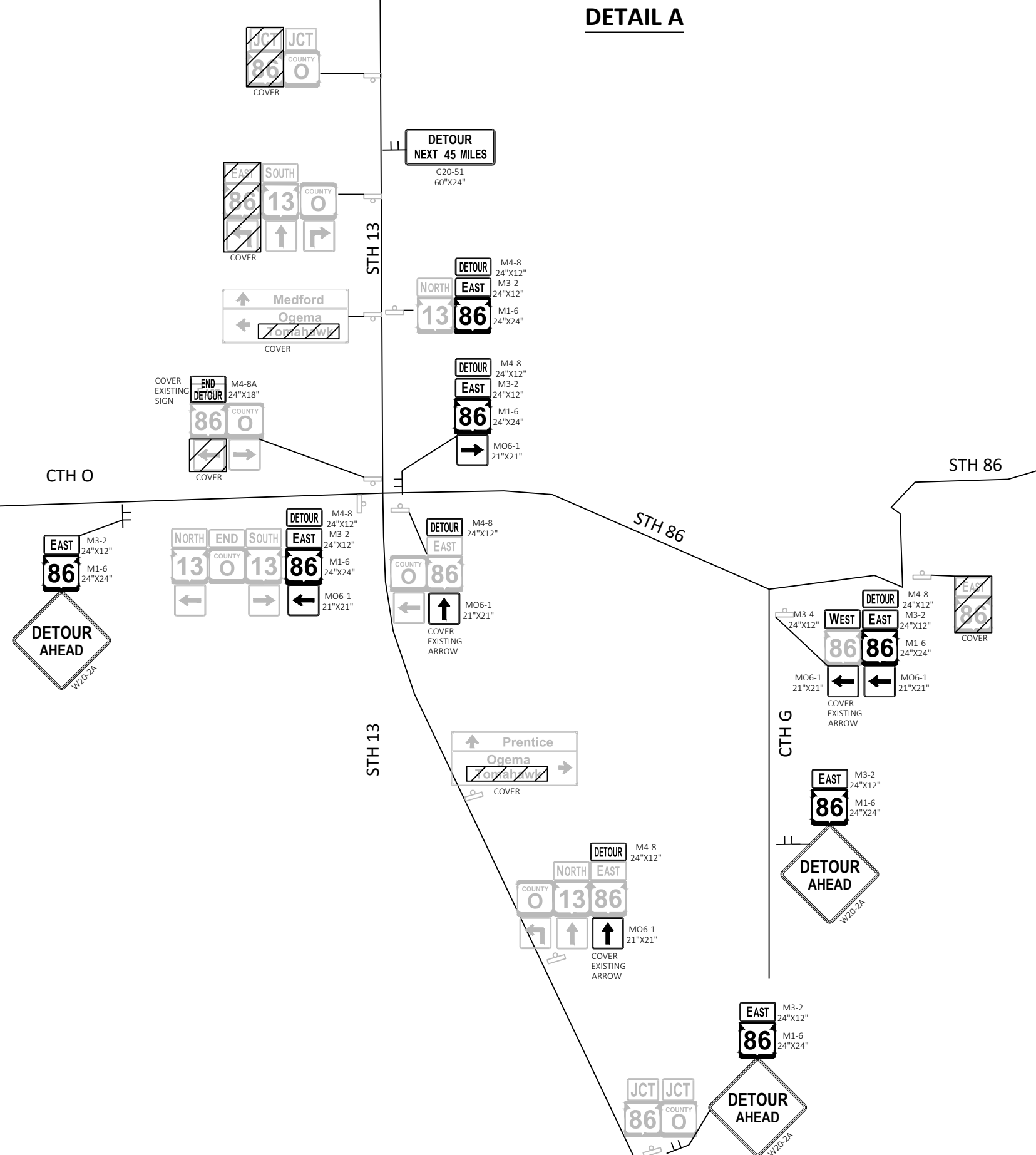
INSTALL ON
TYPE III BARRICADE

2

DETAIL A

DETAIL B

2



PROJECT NO:	9215-01-63/73
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HWY: STH 86

COUNTY: LINCOLN

DETOUR PLAN

SHEET	50
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E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETSPLAN\027001-DT.DWG
LAYOUT NAME - Ogema

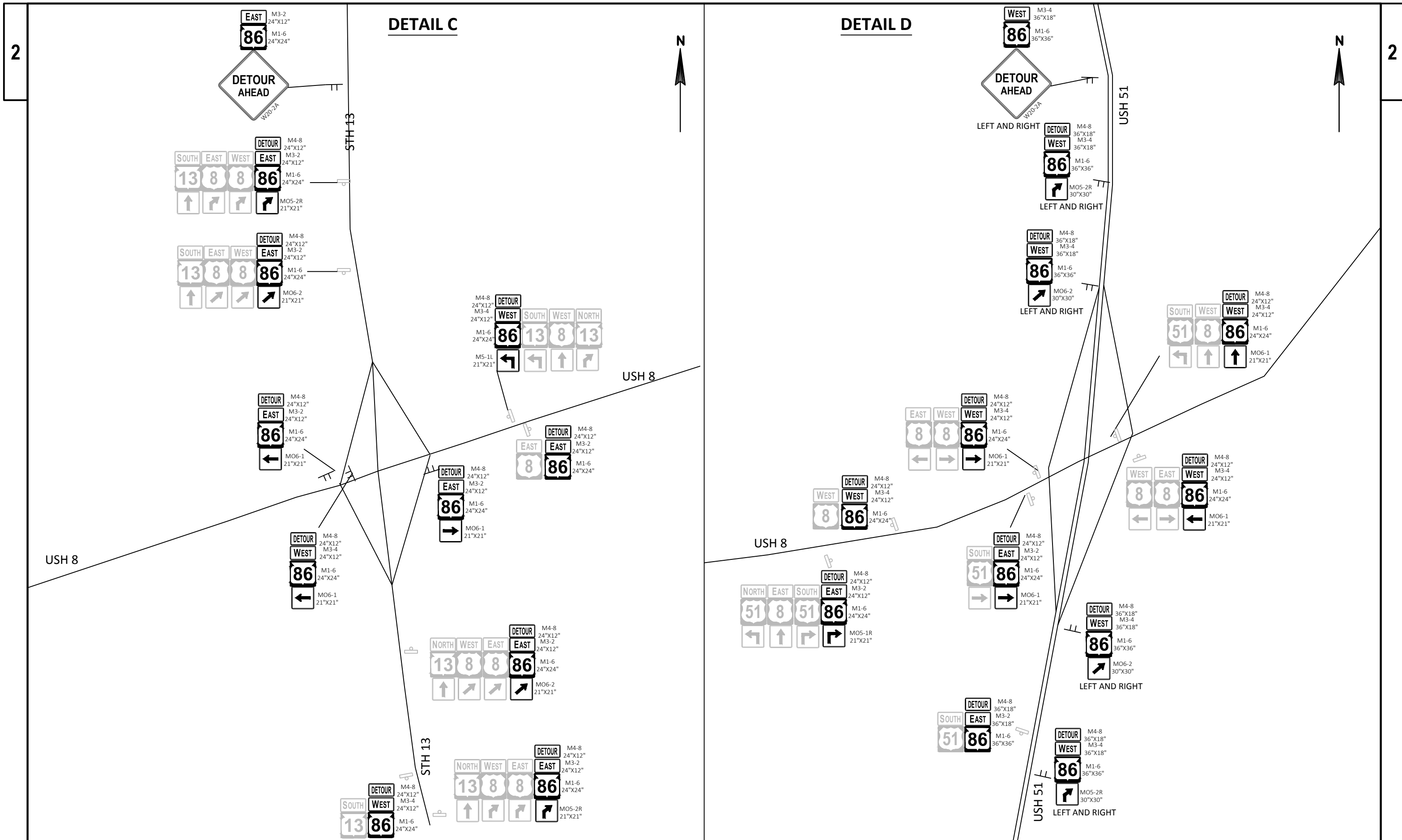
PLOT DATE : 1/31/2019 8:46 AM

PLOT BY : ADAM OSYPOWSKI

PLOT NAME :

PLOT SCALE : 1 IN:1000 FT

WISDOT/CADDS SHEET 42



DETAIL F



Estimate Of Quantities By Plan Sets

		9215-01-63		9215-01-73		
Line	Item	Item Description	Unit	Total	Qty	Qty
0002	201.0110	Clearing	SY	205.000		205.000
0004	201.0210	Grubbing	SY	205.000		205.000
0006	203.0100	Removing Small Pipe Culverts	EACH	10.000	8.000	2.000
0008	203.0200	Removing Old Structure (station) 01. STA 564+79	LS	1.000	1.000	
0010	204.0110	Removing Asphaltic Surface	SY	1,844.000		1,844.000
0012	204.0115	Removing Asphaltic Surface Butt Joints	SY	264.000		264.000
0014	204.0120	Removing Asphaltic Surface Milling	SY	273,454.000		273,454.000
0016	204.0150	Removing Curb & Gutter	LF	413.000	85.000	328.000
0018	204.0165	Removing Guardrail	LF	1,137.000		1,137.000
0020	204.0180	Removing Delineators and Markers	EACH	6.000		6.000
0022	204.9180.S	Removing (item description) 01. Riprap	SY	211.000		211.000
0024	205.0100	Excavation Common	CY	4,310.000	4,310.000	
0026	208.0100	Borrow	CY	941.000		941.000
0028	211.0100	Prepare Foundation for Asphaltic Paving (project) 01. 9215-01-73	LS	1.000		1.000
0032	213.0100	Finishing Roadway (project) 02. 9215-01-73	EACH	1.000		1.000
0034	305.0110	Base Aggregate Dense 3/4-Inch	TON	3,544.000	664.000	2,880.000
0036	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	4,988.000	4,878.000	110.000
0038	450.4000	HMA Cold Weather Paving	TON	2,000.000		2,000.000
0040	455.0605	Tack Coat	GAL	16,417.000		16,417.000
0042	460.0105.S	HMA Percent Within Limits (PWL) Test Strip Volumetrics	EACH	1.000		1.000
0044	460.0110.S	HMA Percent Within Limits (PWL) Test Strip Density	EACH	1.000		1.000
0046	460.2005	Incentive Density PWL HMA Pavement	DOL	24,210.000		24,210.000
0048	460.2010	Incentive Air Voids HMA Pavement	DOL	31,360.000		31,360.000
0050	460.5224	HMA Pavement 4 LT 58-28 S	TON	31,468.000		31,468.000
0052	465.0110	Asphaltic Surface Patching	TON	1,883.000	1,183.000	700.000
0054	465.0475	Asphalt Centerline Rumble Strips 2-Lane Rural	LF	66,950.000		66,950.000
0080	520.8000	Concrete Collars for Pipe	EACH	2.000		2.000
0082	521.1024	Apron Endwalls for Culvert Pipe Steel 24-Inch	EACH	3.000		3.000
0084	521.3124	Culvert Pipe Corrugated Steel 24-Inch	LF	76.000		76.000
0086	522.0124	Culvert Pipe Reinforced Concrete Class III 24-Inch	LF	126.000	126.000	
0088	522.0130	Culvert Pipe Reinforced Concrete Class III 30-Inch	LF	338.000	338.000	
0090	522.0136	Culvert Pipe Reinforced Concrete Class III 36-Inch	LF	77.000	77.000	
0092	522.0184	Culvert Pipe Reinforced Concrete Class III 84-Inch	LF	63.000	63.000	
0094	522.1024	Apron Endwalls for Culvert Pipe Reinforced Concrete 24-Inch	EACH	4.000	4.000	
0096	522.1030	Apron Endwalls for Culvert Pipe Reinforced Concrete 30-Inch	EACH	10.000	10.000	
0098	522.1036	Apron Endwalls for Culvert Pipe Reinforced Concrete 36-Inch	EACH	2.000	2.000	
0100	522.1084	Apron Endwalls for Culvert Pipe Reinforced Concrete	EACH	2.000	2.000	

Estimate Of Quantities By Plan Sets

		9215-01-63		9215-01-73		
Line	Item	Item Description	Unit	Total	Qty	Qty
		84-Inch				
0102	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	413.000	85.000	328.000
0108	604.0600	Slope Paving Select Crushed Material	SY	3,010.000		3,010.000
0110	606.0200	Riprap Medium	CY	12.000	12.000	
0112	606.0300	Riprap Heavy	CY	191.000	116.000	75.000
0114	614.0390	Steel Plate Beam Guard Short Radius Terminal	EACH	1.000		1.000
0116	614.0397	Guardrail Mow Strip Emulsified Asphalt	SY	1,690.000		1,690.000
0120	614.2300	MGS Guardrail 3	LF	250.000		250.000
0122	614.2330	MGS Guardrail 3 K	LF	3,062.000		3,062.000
0124	614.2350	MGS Guardrail Short Radius	LF	38.000		38.000
0126	614.2500	MGS Thrie Beam Transition	LF	300.000		300.000
0128	614.2610	MGS Guardrail Terminal EAT	EACH	13.000		13.000
0130	618.0100	Maintenance And Repair of Haul Roads (project) 01. 9215-01-63	EACH	1.000	1.000	
0132	618.0100	Maintenance And Repair of Haul Roads (project) 02. 9215-01-73	EACH	1.000		1.000
0134	619.1000	Mobilization	EACH	0.880	0.180	0.700
0136	621.0100	Landmark Reference Monuments	EACH	92.000		92.000
0138	624.0100	Water	MGAL	130.000	85.000	45.000
0140	625.0100	Topsoil	SY	4,325.000	2,040.000	2,285.000
0142	627.0200	Mulching	SY	2,440.000	2,040.000	400.000
0144	628.1504	Silt Fence	LF	5,290.000	1,950.000	3,340.000
0146	628.1520	Silt Fence Maintenance	LF	5,290.000	1,950.000	3,340.000
0148	628.1905	Mobilizations Erosion Control	EACH	2.000	1.000	1.000
0150	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	2.000	2.000
0152	628.2008	Erosion Mat Urban Class I Type B	SY	1,895.000		1,895.000
0154	628.7555	Culvert Pipe Checks	EACH	25.000	25.000	
0156	628.7570	Rock Bags	EACH	245.000	130.000	115.000
0158	629.0210	Fertilizer Type B	CWT	2.700	1.300	1.400
0160	630.0120	Seeding Mixture No. 20	LB	118.000	49.000	69.000
0162	630.0160	Seeding Mixture No. 60	LB	24.000	14.000	10.000
0164	633.5200	Markers Culvert End	EACH	18.000	18.000	
0166	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	2.000		2.000
0168	638.2102	Moving Signs Type II	EACH	4.000		4.000
0170	638.3000	Removing Small Sign Supports	EACH	4.000		4.000
0172	638.4000	Moving Small Sign Supports	EACH	2.000		2.000
0174	642.5201	Field Office Type C	EACH	1.000	1.000	
0176	643.0300	Traffic Control Drums	DAY	1,228.000	360.000	868.000
0178	643.0310.S	Temporary Portable Rumble Strips	LS	1.000	1.000	
0180	643.0420	Traffic Control Barricades Type III	DAY	468.000	468.000	

Estimate Of Quantities By Plan Sets

		9215-01-63		9215-01-73		
Line	Item	Item Description	Unit	Total	Qty	Qty
0182	643.0705	Traffic Control Warning Lights Type A	DAY	936.000	936.000	
0186	643.0900	Traffic Control Signs	DAY	7,011.000	3,972.000	3,039.000
0188	643.0910	Traffic Control Covering Signs Type I	EACH	4.000	4.000	
0190	643.0920	Traffic Control Covering Signs Type II	EACH	12.000	12.000	
0192	643.1050	Traffic Control Signs PCMS	DAY	38.000	38.000	
0194	643.1070	Traffic Control Cones 42-Inch	DAY	144.000	144.000	
0196	643.5000	Traffic Control	EACH	0.800	0.400	0.400
0198	645.0120	Geotextile Type HR	SY	287.000	175.000	112.000
0200	646.1020	Marking Line Epoxy 4-Inch	LF	253,215.000		253,215.000
0202	646.4520	Marking Line Same Day Epoxy 4-Inch	LF	99,180.000		99,180.000
0204	646.5320	Marking Railroad Crossings Epoxy	EACH	2.000		2.000
0208	648.0100	Locating No-Passing Zones	MI	15.000		15.000
0210	649.0105	Temporary Marking Line Paint 4-Inch	LF	99,180.000		99,180.000
0216	650.6000	Construction Staking Pipe Culverts	EACH	12.000	9.000	3.000
0218	650.8000	Construction Staking Resurfacing Reference	LF	79,356.000		79,356.000
0220	650.9910	Construction Staking Supplemental Control (project) 01. 9215-01-63	LS	1.000	1.000	
0222	650.9920	Construction Staking Slope Stakes	LF	3,575.000		3,575.000
0228	690.0150	Sawing Asphalt	LF	5,442.000	560.000	4,882.000
0230	690.0250	Sawing Concrete	LF	21.000	3.000	18.000
0232	740.0440	Incentive IRI Ride	DOL	30,059.000		30,059.000
0234	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	2,400.000	2,400.000	
0236	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	1,980.000	1,980.000	
0240	SPV.0060	Special 01. Reestablish Section Corner Monuments	EACH	23.000		23.000
0242	SPV.0060	Special 02. Lane Shift 35-086-140	EACH	1.000	1.000	
0244	SPV.0060	Special 03. Lane Shift 35-086-150	EACH	2.000	2.000	
0246	SPV.0060	Special 04. Lane Shift 35-086-220	EACH	1.000	1.000	
0248	SPV.0060	Special 05. Lane Shift 35-086-230	EACH	1.000	1.000	
0250	SPV.0060	Special 06. Lane Shift 35-086-260	EACH	1.000	1.000	
0252	SPV.0060	Special 07. Lane Shift 35-086-530	EACH	1.000	1.000	
0254	SPV.0090	Special 01. Ditch Restoration	LF	550.000	550.000	
0256	SPV.0090	Special 02. Salvaged Cable Guard	LF	3,080.000		3,080.000

3

CLEARING AND GRUBBING

			201.0110	201.0210			
			CLEARING	GRUBBING			
STA	- STA	LOCATION	SY	SY	NOTES		
9215-01-73	CATEGORY	0010					
30+50	- 31+30	RT	60	60	TO 3' BEYOND SLOPE INTERCEPT RT		
203+95	- 204+55	LT	145	145	TO 3' BEYOND SLOPE INTERCEPT LT		
PROJECT	9215-01-73	TOTAL	205	205			

REMOVING ASPHALTIC SURFACE BUTT JOINTS

204.0115 REMOVING ASPHALTIC SURFACE BUTT JOINTS		
STA-STA	LOCATION	SY
9215-01-73 CATEGORY 0010		
30+25	BEGIN PROJECT	10
	B-35-98 W	10
	B-35-98 E	10
	BRIDGE RD	8
	PHALZGRAFF RD	9
	B-35-99 W	10
	B-35-99 E	10
	SPIRIT FALLS AVE	9
	CTH T	10
	CTH O	10
	WAUWATOSA AVE	9
	ZENITH TOWER RD	8
	SANCTUARY RD	9
	WILDERNESS DR	8
	ISLAND VIEW DR	9
	TOMAHAWK RD	10
	PINE GROVE LN	8
	LOOP RD	8
	SPIRIT HAVEN RD	8
	SUNSET POINT RD N	8
	SUNSET POINT RD S	8
	SPIRIT VIEW RD	7
	WEST KRAFT RD	8
	PFEIFFER RD	9
	CTH E	11
	TOMAHAWK RAILWAY W	16
	TOMAHAWK RAILWAY E	16
823+81	END PROJECT	10
PROJECT 9215-01-73 TOTAL		264

REMOVING CULVERTS

						203.0100	203.0200		
						REMOVING	REMOVING		
						SMALL PIPE	OLD STRUCTURE		
						CULVERTS	01. STA 564+79		
STA	LOC	CULVERT #	SIZE IN	REMOVAL LENGTH FT	DESC	EACH	EACH	NOTES	
9215-01-63 CATEGORY 0010									
218+28	STH 86	140	36	84	CPCS	1	---		
251+28	STH 86	150	30	52	CPCS	1	---		
315+18	STH 86	220	30	60	CPCS	1	---		
337+78	STH 86	230	30	76	CPCS	1	---		
385+12	STH 86	260	24	60	CPCS	1	---		
523+09	STH 86	320	54	76	CPCS	1	---		
564+79	STH 86	340	84	68	CPCS	---	1	84" METAL CULVERT	
572+99	STH 86	350	30	96	CPCS	1	---		
801+05	STH 86	530	30	72	CPCS	1	---		
PROJECT 9215-01-63 TOTALS						TOTAL	8	1	
9215-01-73 CATEGORY 0010									
34+86		LT DRIVE	24	5	CPCS	1	---	ENDWALL ONLY	
554+25		RT DRIVE	24	3	CPCS	1		ENDWALL ONLY	
PROJECT 9215-01-73 TOTALS						TOTAL	2	0	

REMOVING ASPHALTIC SURFACE

			204.0110
			REMOVING
			ASPHALTIC
			SURFACE
STA	STA	LOCATION	SY
9215-01-73 CATEGORY 0010			
31+32	32+89	NW B-35-99	18
31+32	32+89	SW B-35-99	18
33+50	34+69	NE B-35-99	14
33+50	35+06	SE B-35-99	18
204+09	205+63	NW B-35-98	18
204+07	205+65	SW B-35-98	18
206+51	208+05	NE B-35-98	18
206+47	207+29	SE B-35-98	10
555+28 - 566+63	SPIRIT RIVER CAUSEWAY-N		631
555+05 - 566+40	SPIRIT RIVER CAUSEWAY-S		631
797+52 - 805+62	CABLE GUARD BY RR		450
PROJECT 9215-01-73 TOTAL			1,844

3

REMOVING ASPHALTIC SURFACE MILLING

STA - STA		LOCATION	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY
PROJECT 9215-01-73		CATEGORY 0010	
30+25	- 32+74	STH 86	830
33+66	205+61	STH 86	57,317
206+53	555+00	STH 86	116,157
555+00	567+00	STH 86	4,800
567+00	588+70	STH 86	7,233
588+70	592+70	STH 86	1,600
592+70	797+50	STH 86	68,267
797+50	806+47	STH 86	3,289
806+63	823+81	STH 86	5,727
SUNWALL RD		INTERSECTION	136
FOX FARM RD		INTERSECTION	222
ROSS RD		INTERSECTION	93
BRIDGE RD		INTERSECTION	391
PHALZGRAFF RD		INTERSECTION	421
SPIRIT FALLS AVE		INTERSECTION	431
CTH T		INTERSECTION	608
HOFFMAN RD		INTERSECTION	316
MITCHELL RD		INTERSECTION	421
CTH O		INTERSECTION	501
WAUWATOSA AVE		INTERSECTION	225
ZENITH TOWER RD		INTERSECTION	331
SANCTURARY RD		INTERSECTION	211
WILDERNESS DR		INTERSECTION	311
ISLAND VIEW DR		INTERSECTION	173
TOMAHAWK RD		INTERSECTION	323
PINE GROVE LN		INTERSECTION	314
LOOP RD		INTERSECTION	322
SPIRIT HAVEN RD		INTERSECTION	321
SUNSET POINT RD-N		INTERSECTION	330
SUNSET POINT RD-S		INTERSECTION	228
SPIRIT VIEW RD		INTERSECTION	321
WEST KRAFT RD		INTERSECTION	341
PFEIFFER RD		INTERSECTION	344
CTH E		INTERSECTION	492
ASPHALTIC DRIVES			107
PROJECT 9215-01-73 TOTAL			273,454

REMOVING CURB AND GUTTER

STA - STA		LOC	204.0150 REMOVING CURB AND GUTTER LF
PROJECT 9215-01-63		CATEGORY 0010	
217+69	218+54	CULVERT 035-086-140	85
PROJECT 9215-01-63 TOTAL			85
PROJECT 9215-01-73		CATEGORY 0010	
		PHALZGRAFF NW	72
		PHALZGRAFF NE	84
		BRIDGE SW	72
UNDIST		CURB REPAIR	100
PROJECT 9215-01-73 TOTAL			328

REMOVING GUARDRAIL

STA - STA		LOC	204.0165 REMOVING GUARDRAIL	SPV.0090.02 SALVAGED CABLE GUARD	LF	COMMENT
9215-01-73		CATEGORY 0010				
31+32	- 32+89	LT STH 86	157	---		NW B-35-99
31+32	- 32+89	RT STH 86	157	---		SW B-35-99
33+50	- 34+69	LT STH 86	119	---		NE B-35-99
33+50	- 35+06	RT STH 86	156	---		SE B-35-99
204+09	- 205+63	LT STH 86	154	---		NW B-35-98
204+07	- 205+65	RT STH 86	158	---		SW B-35-98
206+51	- 208+05	LT STH 86	154	---		NE B-35-98
206+47	- 207+29	RT STH 86	82	---		SE B-35-98
555+28	- 566+63	LT STH 86	---	1,135		CABLE GUARD
555+05	- 566+40	RT STH 86	---	1,135		CABLE GUARD
797+52	- 805+62	LT STH 86	---	810		CABLE GUARD
PROJECT 9215-01-73 TOTAL			1,137	3,080		

REMOVING RIPRAP

STA		LOC	204.9180.S REMOVING RIPRAP SY
PROJECT 9215-01-73		CATEGORY 0010	
555+00		LT	74
554+30		RT	64
566+80		RT	24
805+40		LT	48
PROJECT 9215-01-73 TOTAL			211

EXCAVATION

STA - STA		LOCATION	205.0100 EXCAVATION COMMON CY	208.0100 BORROW CY
PROJECT 9215-01-63		CATEGORY 0010		
217+69	- 218+91	CULVERT 35-086-140	530	---
250+75	- 251+80	CULVERT 35-086-150	360	---
314+66	- 315+70	CULVERT 35-086-220	435	---
337+25	- 338+31	CULVERT 35-086-230	475	---
384+59	- 385+65	CULVERT 35-086-260	390	---
522+55	- 523+61	CULVERT 35-086-320	530	---
564+24	- 565+34	CULVERT 35-086-340	530	---
572+45	- 573+52	CULVERT 35-086-350	530	---
800+52	- 801+59	CULVERT 35-086-530	530	---
PROJECT 9215-01-63 TOTAL			4310	0
PROJECT 9215-01-73		CATEGORY 0010		
30+65	34+85	B-35-98 LT	---	65
30+29	35+71	B-35-98 RT	---	440
203+18	209+10	B-35-99 LT	---	138
203+05	207+50	B-35-99 RT	---	133
554+25	567+39	CABLE-SPIRIT RIVER RT	---	60
554+91	569+00	CABLE-SPIRIT RIVER LT	---	60
797+00	805+75	CABLE-TOMAHAWK RR LT	---	45
PROJECT 9215-01-73 TOTAL			0	941

PREP AND FINISH

LOCATION		211.0100 PREPARE FOUNDATION FOR ASPHALT PAVEMENT LS	213.0100 FINISHING ROADWAY EACH
9215-01-73		CATEGORY 0010	
STA 30+24 - STA 823+81		1	1
PROJECT 9215-01-73 TOTAL		1	1

BASE AGGREGATE						
		305.0110	305.0120			
		BASE AGG	BASE AGG			
		DENSE	DENSE	624.0100		
		3/4-INCH	1 1/4-INCH	WATER		
STA	- STA	LOCATION	TON	TON	MGAL	
PROJECT 9215-01-73 CATEGORY 0010						
30+25	- 32+73	SHOULDERS	8	---	---	
33+65	- 205+61	SHOULDERS	537	---	---	
206+53	- 217+69	SHOULDERS	35	---	---	
218+91	- 250+75	SHOULDERS	100	---	---	
251+80	- 314+66	SHOULDERS	196	---	---	
315+70	- 337+25	SHOULDERS	67	---	---	
338+31	- 384+59	SHOULDERS	145	---	---	
385+65	- 522+55	SHOULDERS	428	---	---	
523+61	- 564+24	SHOULDERS	127	---	---	
565+34	- 572+45	SHOULDERS	22	---	---	
573+52	- 588+70	SHOULDERS	47	---	---	
592+70	- 800+52	SHOULDERS	649	---	---	
801+59	- 806+47	SHOULDERS	15	---	---	
806+63	- 811+00	SHOULDERS	14	---	---	
	B-35-98 GUARDRAIL		5	30	---	
	B-35-99 GUARDRAIL		30	20	---	
	GUARDRAIL-SPIRIT RIVER CAUSEWAY LT		170	25	---	
	GUARDRAIL-SPIRIT RIVER CAUSEWAY RT		75	15	---	
	GUARDRAIL-SNW OF RAILROAD TRACKS LT		75	15	---	
	UNDISTRIBUTED		135	5	45	
PROJECT 9215-01-73 TOTALS			2880	110	45	
PROJECT 9215-01-63 CATEGORY 0010						
217+69	- 218+91	CULVERT 35-086-140	82	582	---	
250+75	- 251+80	CULVERT 35-086-150	70	502	---	
314+66	- 315+70	CULVERT 35-086-220	70	496	---	
337+25	- 338+31	CULVERT 35-086-230	70	506	---	
384+59	- 385+65	CULVERT 35-086-260	70	506	---	
522+55	- 523+61	CULVERT 35-086-320	70	506	---	
564+24	- 565+34	CULVERT 35-086-340	64	526	---	
572+45	- 573+52	CULVERT 35-086-350	72	512	---	
800+52	- 801+59	CULVERT 35-086-530	66	512	---	
	UNDISTRIBUTED		30	230	85	
PROJECT 9215-01-63 TOTALS			664	4878	85	

HMA PAVEMENT				
		455.0605	460.5224	450.4000
		TACK COAT	HMA PAVEMENT	HMA COLD
		4	4 LT 58-28 S	WEATHER PAVING
STA	- STA	LOCATION	GAL	TON
PROJECT 9215-01-73 CATEGORY 0010				
30+25	- 32+74	STH 86	50	95
33+66	205+61	STH 86	3,439	6,591
206+53	555+00	STH 86	6,969	13,358
555+00	567+00	STH 86	288	552
567+00	588+70	STH 86	434	832
588+70	592+70	STH 86	96	184
592+70	797+50	STH 86	4,096	7,851
797+50	806+47	STH 86	197	378
806+63	823+81	STH 86	344	659
SUNWALL RD	INTERSECTION	8	16	
FOX FARM RD	INTERSECTION	13	26	
ROSS RD	INTERSECTION	6	11	
BRIDGE RD	INTERSECTION	23	45	
PHALZGRAFF RD	INTERSECTION	25	48	
SPIRIT FALLS AVE	INTERSECTION	26	50	
CTH T	INTERSECTION	36	70	
HOFFMAN RD	INTERSECTION	19	36	
MITCHELL RD	INTERSECTION	25	48	
CTH O	INTERSECTION	30	58	
WAUWATOSA AVE	INTERSECTION	14	26	
ZENITH TOWER RD	INTERSECTION	20	38	
SANCTURARY RD	INTERSECTION	13	24	
WILDERNESS DR	INTERSECTION	19	36	
ISLAND VIEW DR	INTERSECTION	10	20	
TOMAHAWK RD	INTERSECTION	19	37	
PINE GROVE LN	INTERSECTION	19	36	
LOOP RD	INTERSECTION	19	37	
SPIRIT HAVEN RD	INTERSECTION	19	37	
SUNSET POINT RD-N	INTERSECTION	20	38	
SUNSET POINT RD-S	INTERSECTION	14	26	
SPIRIT VIEW RD	INTERSECTION	19	37	
WEST KRAFT RD	INTERSECTION	20	39	
PFEIFFER RD	INTERSECTION	21	40	
CTH E	INTERSECTION	30	57	
UNDISTRIBUTED-BEAM GUARD TERMINALS		17	32	
COLD WEATHER PAVING				2,000
PROJECT 9215-01-73 TOTALS			TOTALS	16,417 31,468 2,000

ASPHALTIC CENTER LINE RUMBLE STRIP

465.0475		
ASPHALTIC		
CENTERLINE		
RUMBLE STRIPS		
2-LANE RURAL		
STA	-	STA
FT		
PROJECT 9215-01-73 CATEGORY 0010		
30+25	32+50	250
33+91	205+36	15,550
206+78	786+50	51,150
PROJECT 9215-01-73 TOTAL		66,950

ASPHALTIC SURFACE PATCHING

465.0110
ASPHALTIC SURFACE
PATCHING

STA	-	STA	LOCATION		TON
PROJECT 9215-01-63 CATEGORY 0010					
217+69	-	218+91	CULVERT 35-086-140	STH 86	166
250+75	-	251+80	CULVERT 35-086-150	STH 86	121
314+66	-	315+70	CULVERT 35-086-220	STH 86	120
337+25	-	338+31	CULVERT 35-086-230	STH 86	122
384+59	-	385+65	CULVERT 35-086-260	STH 86	122
522+55	-	523+61	CULVERT 35-086-320	STH 86	122
564+24	-	565+34	CULVERT 35-086-340	STH 86	152
572+45	-	573+52	CULVERT 35-086-350	STH 86	123
800+52	-	801+59	CULVERT 35-086-530	STH 86	135
PROJECT 9215-01-63 TOTALS				TOTALS	1,183
PROJECT 9215-01-73 CATEGORY 0010					
SUBSURFACE REPAIR AREAS (UNDISTRIBUTED)				STH 86	700
PROJECT 9215-01-73 TOTALS				TOTALS	700

PWL MIXTURE USE TABLE

PROJECT 9215-01-73 CATEGORY 0010								
LOCATION	STATION	MIXTURE USE	UNDERLYING SURFACE	BID ITEM	TONS	THICKNESS	QUALITY MANAGEMENT PROGRAM TO BE USED FOR:	
							MIXTURE ACCEPTANCE	DENSITY ACCEPTANCE
12 FOOT DRIVING LANE	STA 30+24- STA 823+81	UPPER LAYER	MILLED EXISTING HMA SURFACE	4 LT 58-28 S	24270	2"	PWL INCENTIVE AIR VOIDS HMA PAVEMENT 460.2010	INCENTIVE DENSITY PWL HMA PAVEMENT 460.2005
SHOULDERS (3'-6')	STA 30+24- STA 823+81	UPPER LAYER	MILLED EXISTING HMA SURFACE	4 LT 58-28 S	6230	2"	PWL INCENTIVE AIR VOIDS HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE
VARIOUS-INTERSECTIONS		UPPER LAYER	MILLED EXISTING HMA SURFACE	4 LT 58-28 S	940	2"	PWL INCENTIVE AIR VOIDS HMA PAVEMENT 460.2010	ACCEPTANCE TESTING BY THE DEPARTMENT; NOT ELIGIBLE FOR INCENTIVE
VARIOUS-CULVERTS		CULVERT PATCHES	BASE AGGREGATE	ASPHALTIC SURFACE PATCHING	1,180	6"	QMP AS PER SS 465	ACCEPTANCE BY ORDINARY COMPACTION

CULVERT PIPES																	
			520.8000	521.3124	522.0124	522.0130	522.0136	522.0184	521.1024	522.1024	522.1030	522.1036	522.1084				
				Culvert Pipe	Culvert Pipe	Culvert Pipe	Culvert Pipe	Culvert Pipe	Apron Endwalls for Culvert Pipe	Apron Endwalls for Culvert Pipe	Apron Endwalls for Culvert Pipe	Apron Endwalls for Culvert Pipe					
			Concrete Collars for Pipe	Corrugated Steel 24- Inch	Reinforced Concrete Class III 24-Inch	Reinforced Concrete Class III 30-Inch	Reinforced Concrete Class III 36-Inch	Reinforced Concrete Class III 84-Inch	Apron Endwalls for Culvert Pipe Steel 24-Inch	Reinforced Concrete 24-Inch	Reinforced Concrete 30-Inch	Reinforced Concrete 36-Inch	Reinforced Concrete 84-Inch	STEEL THICKNESS (INCHES)	*JOINT TIES	**ELEVATIONS	
CULVERT	STATION	LOCATION	EA	LF	LF	LF	LF	LF	EACH	EACH	EACH	EACH	EACH		EACH	INLET	OUTLET
PROJECT 9215-01-63 CATEGORY 0010																	
35-086-140	218+28	ALI-86					77				2				ALL	1463.69	1460.90
35-086-150	251+28	ALI-86				49					2				ALL	1502.44	1502.38
35-086-220	315+18	ALI-86				57					2				ALL	1490.04	1489.80
35-086-230	337+78	ALI-86				73					2				ALL	1505.25	1504.61
35-086-260	385+12	ALI-86			55				2						ALL	1490.74	1490.74
35-086-320	523+09	ALI-86			71				2						ALL	1481.12	1480.54
35-086-340	564+79	ALI-86						63					2		ALL	1431.62	1430.57
35-086-350	572+99	ALI-86				92					2				ALL	1443.02	1442.94
35-086-530	801+05	ALI-86				67					2				ALL	1435.57	1434.45
PROJECT 9215-01-63 TOTALS			0	0	126	338	77	63	0	4	10	2	2				
PROJECT 9215-01-73 CATEGORY 0010																	
DRIVE	554+91, LT	ALI-86	1	10					1					0.079		1442.39	1442.07
DRIVE	554+25, RT	ALI-86	1	30					1					0.079		1445.09	1444.38
DRIVE	34+85, LT	ALI-86		36					1					0.079		1539.84	1539.55
PROJECT 9215-01-73 TOTALS			2	76	0	0	0	0	3	0	0	0	0				
* NON-BID ITEM: FOR INFORMATION ONLY																	

DITCH RESTORATION				
SPV.0090.01				
Ditch Restoration				
LF				
STATION	LOCATION	LT	RT	
PROJECT 9215-01-63 CATEGORY 0010				
218+28	CULVERT 35-086-140	---	50	
251+28	CULVERT 35-086-150	---	---	
315+18	CULVERT 35-086-220	50	50	
337+78	CULVERT 35-086-230	50	50	
385+12	CULVERT 35-086-260	50	50	
523+09	CULVERT 35-086-320	50	50	
564+79	CULVERT 35-086-340	---	---	
572+99	CULVERT 35-086-350	50	50	
811+05	CULVERT 35-086-530	---	---	
PROJECT 9215-01-63 TOTALS		250	300	
550				

CONCRETE CURB AND GUTTER

					601.0557
					CONCRETE
					CURB AND GUTTER
					6-INCH SLOPED
					36-INCH
					TYPE D
STA	-	STA	LOC	LF	
PROJECT 9215-01-63 CATEGORY 0010					
217+69		218+54	CULVERT 35-086-140	85	
PROJECT 9215-01-63 TOTALS				85	
PROJECT 9215-01-73 CATEGORY 0010					
			PHALZGRAFF NW	72	
			PHALZGRAFF NE	84	
			BRIDGE SW	72	
	UNDIST		CURB REPAIR	100	
PROJECT 9215-01-73 TOTAL				328	

RIPRAP

				606.0200	606.0300	645.0120
				RIPRAP	RIPRAP	GEOTEXTILE
				MEDIUM	HEAVY	FABRIC
				CY	CY	TYPE HR
STATION	LOCATION	RIP RAP TYPE				SY
PROJECT 9215-01-63 CATEGORY 0010						
218+50	LT	M	12	---	---	
564+80	LT	H	---	35	53	
564+80	RT	H	---	48	72	
805+40	LT	h	---	5	7	
801+05	LT	h	---	29	43	
PROJECT 9215-01-63 TOTALS			12	116	175	
PROJECT 9215-01-73 CATEGORY 0010						
554+55	LT	H	---	38	57	
554+55	RT	H	---	16	24	
567+00	RT	H	---	17	25	
805+40	LT	h	---	5	7	
PROJECT 9215-01-73 TOTALS			0	75	112	

BEAM GUARD

				604.0600	614.0397				614.2350			614.0390
				SLOPE	GUARDRAIL	614.2300	614.2330	MGS	CONTROLLED	614.2500	614.2610	MGS
				PAVING	MOW STRIP	MGS	MGS	GUARDRAIL	RELEASE	MGS	GUARDRAIL	GUARDRAIL
				SELECT	EMULSIFIED	GUARDRAIL	GUARDRAIL	SHORT	TERMINAL	THRIE BEAM	TERMINAL	SHORT
				CRUSHED	ASPHALT	3	3K	RADIUS	POSTS	TRANSITION	EAT	RADIUS
STA	-	STA	LOC	SY	SY	LF	LF	LF	EA	LF	EACH	TERMINAL
PROJECT 9215-01-73 CATEGORY 0010												
31+85		32+89	LT	---	40	12.5	---	---	---	37.5	1	---
31+48		32+89	RT	---	50	50.0	---	---	---	37.5	1	---
33+50		34+78	LT	---	50	37.5	---	---	---	37.5	1	---
33+50		34+53	RT	---	40	12.5	---	---	---	37.5	1	---
204+35		205+63	LT	---	50	37.5	---	---	---	37.5	1	---
204+24		205+65	RT	---	50	50.0	---	---	---	37.5	1	---
206+52		207+93	LT	---	50	50.0	---	---	---	37.5	1	---
206+47		207+55	RT	---	40	---	---	37.5	6.0	37.5	---	1.0
555+00		567+81	LT	1,140	500	---	1,175.0	---	---	---	2	---
554+29		567+10	LT	1,140	500	---	1,175.0	---	---	---	2	---
797+52		805+71	RT	730	320	---	712.5	---	---	---	2	---
PROJECT 9215-01-73 TOTAL				3,010	1,690	250	3,062	38		300	13	1

3

3

MONUMENTS					
			621.0100 LANDMARK REFERENCE MONUMENTS	SPV.0060.01 REESTABLISH SECTION CORNER MONUMENTS	
TYPE	TOWN/RANGE	CORNER	EACH	EACH	NOTES
PROJECT 9215-01-73 CATEGORY 0010					
QUARTER CORNER	T34N R5E	6-7	4	1	
SECTION CORNER	T34N R5E	5-6-7-8	4	1	
QUARTER CORNER	T34N R5E	5-8	4	1	
SECTION CORNER	T34N R5E	4-5-8-9	4	1	
QUARTER CORNER	T34N R5E	4-9	4	1	
SECTION CORNER	T34N R5E	2-3-10-11	4	1	
QUARTER CORNER	T34N R5E	2-11	4	1	
SECTION CORNER	T34N R5E	2-1-11-12	4	1	
QUARTER CORNER	T34N R5E	1-2	4	1	
SECTION CORNER	T34N R5E / T34N R6E	1-12-6-7	---	---	OFF ROADWAY
QUARTER CORNER	T34N R6E	6-7	---	---	OFF ROADWAY
SECTION CORNER	T34N R6E	5-6-7-8	---	---	OFF ROADWAY
QUARTER CORNER	T34N R6E	5-8	4	1	
SECTION CORNER	T34N R6E	4-5-8-9	4	1	
QUARTER CORNER	T34N R6E	4-9	4	1	
SECTION CORNER	T34N R6E	4-3-9-10	4	1	
QUARTER CORNER	T34N R6E	3-10	4	1	
SECTION CORNER	T34N R6E	2-3-10-11	4	1	
QUARTER CORNER	T34N R6E	2-11	4	1	
SECTION CORNER	T34N R6E	2-1-11-12	4	1	
QUARTER CORNER	T34N R6E	1-2	4	1	
SECTION CORNER	T34N R6E / T34N R7E	1-12-6-7	4	1	
QUARTER CORNER	T34N R7E	6-7	4	1	
SECTION CORNER	T34N R7E	5-6-7-8	4	1	
QUARTER CORNER	T34N R7E	5-8	4	1	
SECTION CORNER	T34N R7E	4-5-8-9	---	---	OFF ROADWAY
QUARTER CORNER	T34N R7E	4-9	4	1	
PROJECT 9215-01-73 TOTALS			92	23	

SALVAGED TOPSOIL, EROSION MAT, FERTILIZER, AND SEEDING									
628.2008									
E MAT URBAN									
629.0210 SEEDING MIXTURE NO. 20 630.0120 SEEDING MIXTURE NO. 60 627.0200 MULCHING									
625.0100 TOPSOIL TYPE B									
STA	-	STA	LOC	SY	CWT	LB	LB	SY	SY
PROJECT 9215-01-63 CATEGORY 0010									
CULVERT	35-086-140		LT	110	0.1	3	---	110	---
CULVERT	35-086-140		RT	245	0.2	7	---	245	---
CULVERT	35-086-150		LT	65	0.0	---	2	65	---
CULVERT	35-086-150		RT	70	0.0	---	2	70	---
CULVERT	35-086-220		LT	80	0.1	2	---	80	---
CULVERT	35-086-220		RT	125	0.1	3	---	125	---
CULVERT	35-086-230		LT	145	0.1	4	---	145	---
CULVERT	35-086-230		RT	140	0.1	4	---	140	---
CULVERT	35-086-260		LT	80	0.1	2	---	80	---
CULVERT	35-086-260		RT	90	0.1	2	---	90	---
CULVERT	35-086-320		LT	140	0.1	4	---	140	---
CULVERT	35-086-320		RT	130	0.1	4	---	130	---
CULVERT	35-086-350		LT	180	0.1	5	---	180	---
CULVERT	35-086-350		RT	215	0.1	6	---	215	---
CULVERT	35-086-530		LT	125	0.2	3	---	125	---
CULVERT	35-086-530		RT	---	0.0	---	---	---	---
UNDISTRIBUTED				100	0	0	10	100	---
PROJECT 9215-01-63 TOTALS				2,040	1.3	49	14	2,040	0
PROJECT 9215-01-73 CATEGORY 0010									
30+75	-	32+35	STH 86 LT	115	0.1	3	---	---	115
30+35	-	32+00	STH 86 RT	650	0.4	18	---	---	650
34+25	-	34+90	STH 86 LT	90	0.1	2	---	---	90
34+00	-	35+70	STH 86 RT	35	0.0	1	---	---	35
203+80	-	204+60	STH 86 LT	400	0.3	11	---	---	400
203+55	-	205+00	STH 86 RT	260	0.2	7	---	---	260
207+50	-	208+00	STH 86 LT	100	0.1	3	---	---	100
206+50	-	207+00	STH 86 RT	20	0.0	1	---	---	20
554+85	-	555+00	STH 86 LT	55	0.0	1	---	55	---
554+25	-	554+85	STH 86 RT	75	0.0	2	---	75	---
567+05	-	568+60	STH 86 LT	125	0.1	3	---	125	---
566+65	-	567+45	STH 86 RT	70	0.0	2	---	70	---
796+85	-	798+05	STH 86 LT	135	0.1	4	---	---	135
805+20	-	806+00	STH 86 LT	55	0.0	1	---	55	---
UNDISTRIBUTED				100	0	10	10	20	90
PROJECT 9215-01-73 TOTALS				2,285	1.4	69	10	400	1,895

SILT FENCE

628.1520						
628.1504 SILT FENCE MAINT						
628.7570 ROCK BAGS EACH						
STA	-	STA	LOC	FT	FT	
PROJECT 9215-01-63 CATEGORY 0010						
217+60	-	219+00	RT	140	140	15
250+75	-	251+85	LT	110	110	---
250+75	-	251+85	RT	110	110	15
314+60	-	315+75	LT	115	115	---
314+60	-	315+75	RT	115	115	15
337+15	-	338+40	LT	125	125	---
337+15	-	338+40	RT	125	125	15
384+55	-	385+65	LT	110	110	---
384+55	-	385+65	RT	110	110	15
522+50	-	523+70	LT	120	120	---
522+50	-	523+70	RT	120	120	15
572+40	-	573+55	LT	115	115	---
572+40	-	573+55	RT	115	115	15
800+50	-	801+60	LT	110	110	15
800+50	-	801+60	RT	110	110	---
-						
UNDISTRUBUTED				200	200	10
PROJECT 9215-01-63 TOTALS				1950	1950	130
PROJECT 9215-01-73 CATEGORY 0010						
30+65	-	32+90	LT	250	250	---
30+25	-	32+90	RT	290	290	---
33+50	-	34+70	LT	145	145	15
33+50	-	35+70	RT	245	245	---
203+10	-	205+60	LT	275	275	---
202+90	-	205+60	RT	295	295	---
206+45	-	209+10	LT	290	290	---
206+45	-	207+75	RT	155	155	---
555+10	-	556+20	LT	160	160	30
554+50	-	556+40	RT	240	240	30
566+85	-	569+00	LT	265	265	---
566+50	-	567+45	RT	145	145	30
796+50	-	798+50	LT	200	200	---
804+80	-	805+65	LT	85	85	---
-						
UNDISTRUBUTED				300	300	10
PROJECT 9215-01-73 TOTALS				3340	3340	115

3

CULVERT PIPE CHECKS

LOCATION		628.7555 CULVERT PIPE CHECKS EACH
PROJECT 9215-01-63 CATEGORY 0010		
CULVERT 35-086-140		4
CULVERT 35-086-150		3
CULVERT 35-086-220		3
CULVERT 35-086-230		3
CULVERT 35-086-260		2
CULVERT 35-086-320		2
CULVERT 35-086-340		---
CULVERT 35-086-350		3
CULVERT 35-086-530		3
UNDISTRIBUTED		2
PROJECT 9215-01-63 TOTALS		25

MARKERS CULVERT END

PIPE		633.5200 MARKERS CULVERT END EACH
PROJECT 9215-01-63 CATEGORY 0010		
CULVERT 35-086- 140		2
CULVERT 35-086- 150		2
CULVERT 35-086- 220		2
CULVERT 35-086- 230		2
CULVERT 35-086- 260		2
CULVERT 35-086- 320		2
CULVERT 35-086- 340		2
CULVERT 35-086- 350		2
CULVERT 35-086- 530		2
PROJECT 9215-01-63 TOTAL		18

MOBILIZATION EROSION CONTROL

LOCATION		628.1905 MOBILIZATION EROSION CONTROL EACH	628.1910 MOBILIZATION EMERGENCY EROSION CONTROL EACH
PROJECT 9215-01-63 CATEGORY 0010			
PROJECT		1	2
PROJECT 9215-01-63 TOTALS		1	2
LOCATION		628.1905 MOBILIZATION EROSION CONTROL EACH	628.1910 MOBILIZATION EMERGENCY EROSION CONTROL EACH
PROJECT 9215-01-73 CATEGORY 0010			
PROJECT		1	2
PROJECT 9215-01-673 TOTALS		1	2

3

TYPE II SIGNING

							204.0180		638.3000	638.4000				
							REMOVING	634.0614	638.2102	REMOVING	MOVING			
							POSTS WOOD	DELINEATORS	POSTS WOOD	MOVING	SMALL	SMALL		
							4X6 INCH	AND	4X6 INCH	SIGNS	SIGN	SIGN		
SIGN #	SIGN CODE	SHAPE	SIGN	SIZE			10 FT	MARKERS	14 FT	TYPE II	SUPPORTS	SUPPORTS		
							EACH	EACH	EACH	EACH	EACH	EACH		
PROJECT 9215-01-73 CATEGORY 0010														
14	-	01	R2-1	R	24	X 30	SPEED LIMIT 45		---	---	1	1	1	---
14	-	02	R59-51	R	36	X 36	STOP FOR SCHOOL BUS FLASHING RED LIGHTS		---	---	1	1	1	---
							UNDISTRIBUTED (NO PASSING ZONE)		---	---	2	2	2	
							DELINEATOR POSTS AT CABLE GUARD		---	6	---	---	0	---
PROJECT 9215-01-73 TOTAL							TOTALS	0	6	2	4	4	2	

PAVEMENT MARKING							
STATION - STATION		LOCATION	646.4520				
			646.1020		MARKING		649.0105
			MARKING LINE		LINE		TEMOPORARY
			EPOXY		EPOXY		MARKING
			4-INCH		4-INCH		PAVEMENT
			(WHITE)	(YELLOW)	(YELLOW)	CROSSING	(YELLOW)
			EDGE	CEN LINE	CEN LINE	EPOXY	CEN LINE
			LF	LF	LF	EACH	LF
PROJECT 9215-01-73 CATEGORY 0010							
30+25 - 455+00		STH 86	84,950	---	53,095	---	53,095
455+00 - 786+50		STH 86	66,300	---	41,440	---	41,440
786+50 - 806+47		STH 86	3,995	---	2,495	---	2,495
806+63 - 823+81		STH 86	3,435	---	2,150	---	2,150
30+25 - 455+00		STH 86 AFTER RUMBLE STRIPS	---	53,095	---	---	---
455+00 - 786+50		STH 86 AFTER RUMBLE STRIPS	---	41,440	---	---	---
		CTH T	---	---	---	---	---
		CTH O	---	---	---	---	---
		CTH E	---	---	---	---	---
		RR XING	---	---	---	2	---
PROJECT 9215-01-73 TOTALS			158,680	94,535	99,180	2	99,180
			253,215				

LOCATE NO PASSING ZONE			
STATION		X	STATION
PROJECT 9215-01-73		CATEGORY 0010	
30+25.00		823+81.00	15.0
PROJECT 9215-01-73 TOTALS			15.0

TRAFFIC CONTROL																		
STAGE	DURATION DAYS	643.0300		643.1070		643.0420		643.0705		643.0900		643.0910		643.0920			643.1050	
		TRAFFIC		TRAFFIC		TRAFFIC		TRAFFIC		TRAFFIC		COVERING SIGNS		COVERING SIGNS			TRAFFIC CONTROL	
		#	REQ'D	#	REQ'D	#	REQ'D	#	REQ'D	#	REQ'D	CYCLES	#	CYCLES	#	EACH	#	REQ'D
PROJECT 9215-01-63 CATEGORY 0010																		
PROJECT 9215-01-63.		---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---
CULVERT PIPES (UNDER TRAFFIC)	18	20	360	8	144	---	---	---	---	8	144	---	---	---	---	---	---	---
PCMS ADVANCE OF CLOSURE	7	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	2	14
DETOUR SIGNING	12	---	---	---	---	9	108	18	216	301	3612	1	4	4	1	12	12	---
CULVERT PIPES (STH 86 ROAD CLOSURE)	12	---	---	---	---	30	360	60	720	18	216	---	---	---	---	---	2	24
PROJECT 9215-01-63 TOTALS			360		144		468		936		3,972		4		12			38
PROJECT 9215-01-73 CATEGORY 0010																		
PROJECT 9215-01-73		---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---
GENERAL ROAD WORK SIGNING	80	---	---	---	---	---	---	---	---	33	2640	---	---	---	---	---	---	---
GUARDRAIL B-35-98	6	24	144	---	---	---	---	---	---	8	48	---	---	---	---	---	---	---
GUARDRAIL B-35-99	6	24	144	---	---	---	---	---	---	8	48	---	---	---	---	---	---	---
GUARDRAIL-CAUSEWAY	10	42	420	---	---	---	---	---	---	8	80	---	---	---	---	---	---	---
GUARDRAIL-NW OF RAILROAD	5	32	160	---	---	---	---	---	---	8	40	---	---	---	---	---	---	---
GUARDRAIL-NIGHT SHOULDER CLOSURE	23	---	---	---	---	---	---	---	---	1	23	---	---	---	---	---	---	---
MILL AND OVERLAY	20	---	---	---	---	---	---	---	---	8	160	---	---	---	---	---	---	---
PROJECT 9215-01-73 TOTALS			868		0		0		0		3,039		0		0			0

TEMPORARY PORTABLE RUMBLE STRIPS		
		643.0310.S
		TEMPORARY
		PORTABLE
		RUMBLE
		STRIPS
DISCRIPTION	LOCATION	LS
PROJECT 9215-01-63 CATEGORY 0010		
PROJECT	FLAGGING AREAS	1
PROJECT 9215-01-63 TOTAL		1

CONSTRUCTION STAKING

STA		STA	LOCATION	650.6000 CONSTRUCTION STAKING PIPE CULVERTS EACH	650.8000 CONSTRUCTION STAKING RESURFACING REFERENCE LF	650.9910 CONSTRUCTION STAKING SUPPLIMENTAL CONTROL LS	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF
PROJECT 9215-01-63		CATEGORY 0010					
PROJECT			STH 86	9	---	1	---
PROJECT 9215-01-63 TOTALS				9	0	1	0
PROJECT 9215-01-73		CATEGORY 0010					
PROJECT			STH 86	---	---	---	---
30+25	-	823+81	STH 86	---	79,356	---	---
30+25	36+00	B-35-98	BEAM GUARD	1	---	---	575
203+00	209+00	B-35-99	BEAM GUARD	---	---	---	600
554+25	569+00	CAUSEWAY	BEAM GUARD	2	---	---	1475
797+00	806+25		BEAM GUARD	---	---	---	925
PROJECT 9215-01-73 TOTALS				3	79,356	0	3,575

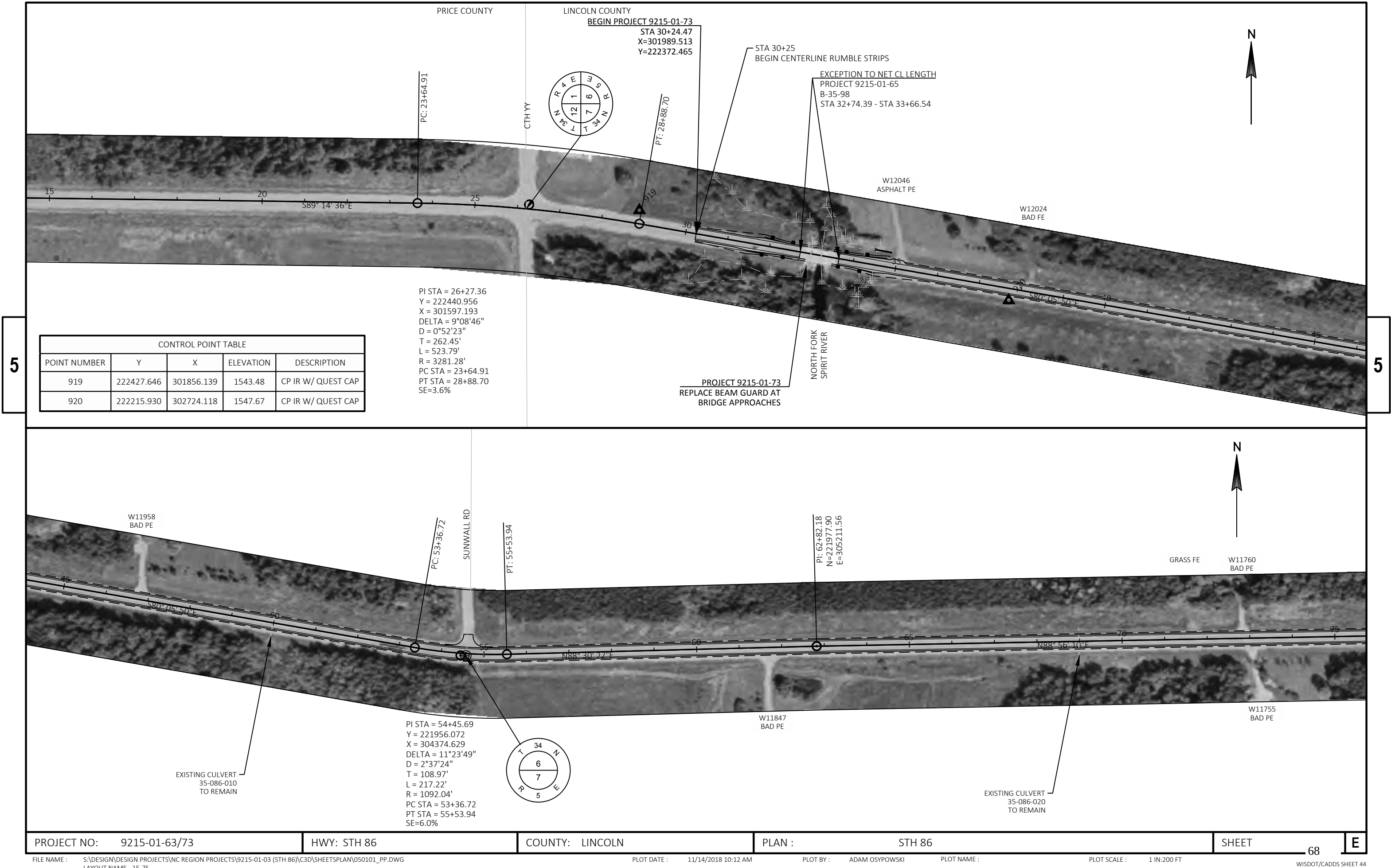
LANE SHIFT

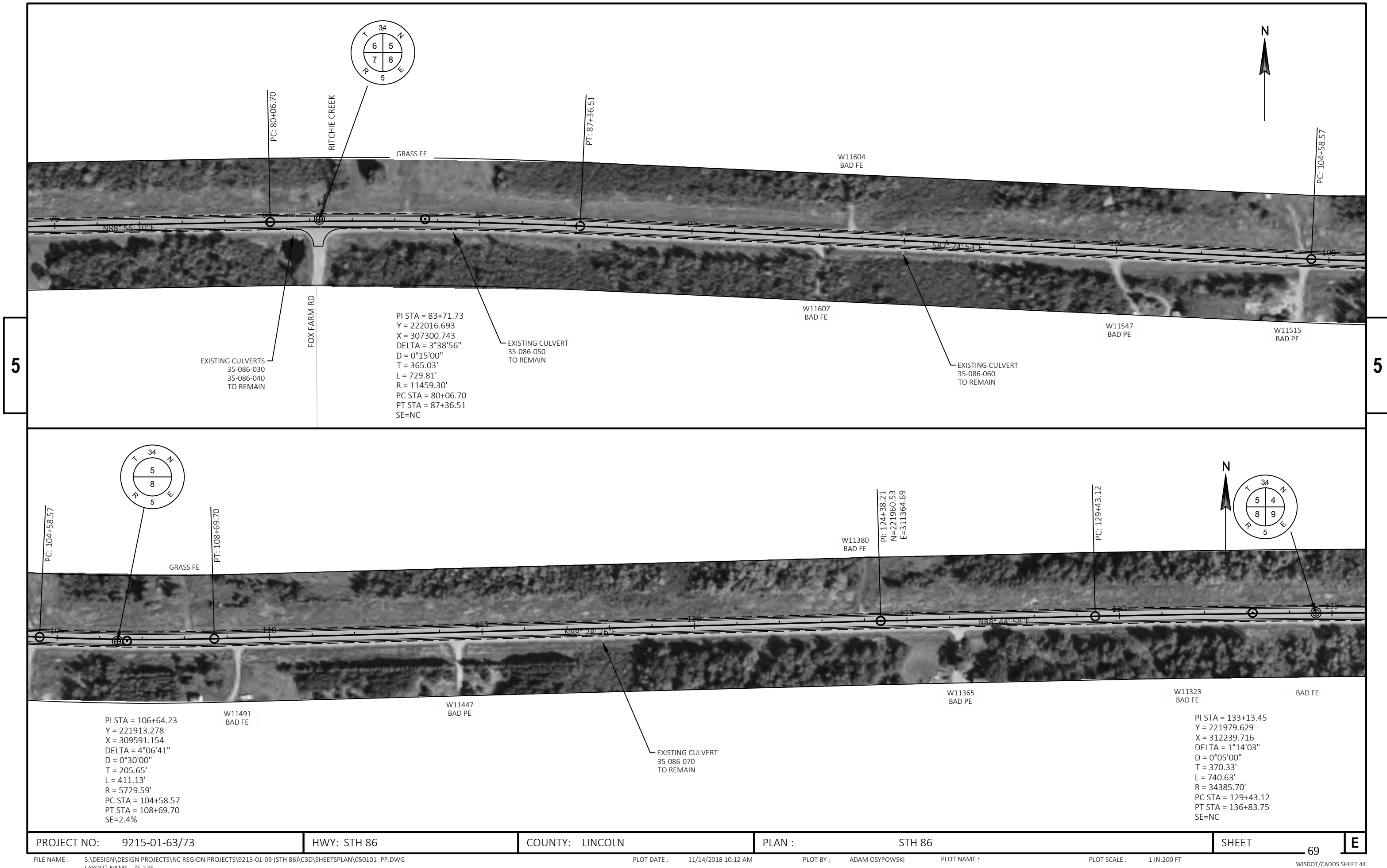
LOCATION		SPV.0060.02 LANE SHIFT 35-086-140 EA	SPV.0060.03 LANE SHIFT 35-086-150 EA	SPV.0060.04 LANE SHIFT 35-086-220 EA	SPV.0060.05 LANE SHIFT 35-086-230 EA	SPV.0060.06 LANE SHIFT 35-086-260 EA	SPV.0060.07 LANE SHIFT 35-086-530 EA	* FILL REQUIRED CY	* BASE AGGREGATE DENSE 1 1/4-INCH TON
PROJECT 9215-01-63		CATEGORY 0010							
35-086-140		1						5	10
35-086-150			2					10	20
35-086-220				1				40	25
35-086-230					1			45	35
35-086-260						1		5	15
35-086-530							1	70	30
PROJECT 9215-01-63 TOTALS			1	2	1	1	1	1	

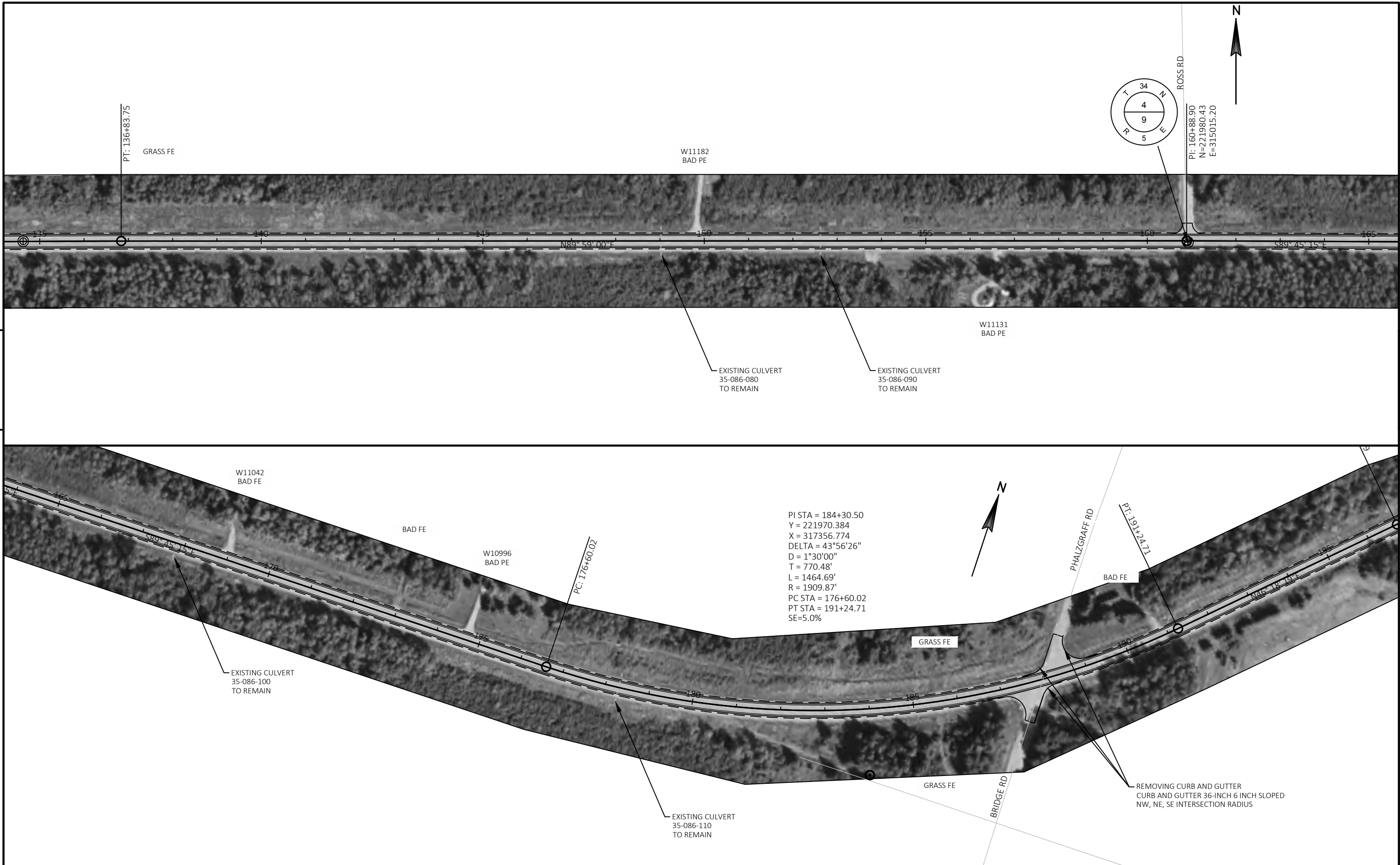
* ESTIMATE ONLY FOR BID ITEM PURPOSES, INCIDENTAL TO LANE SHIFT ITEM

SAWING ASPHALT

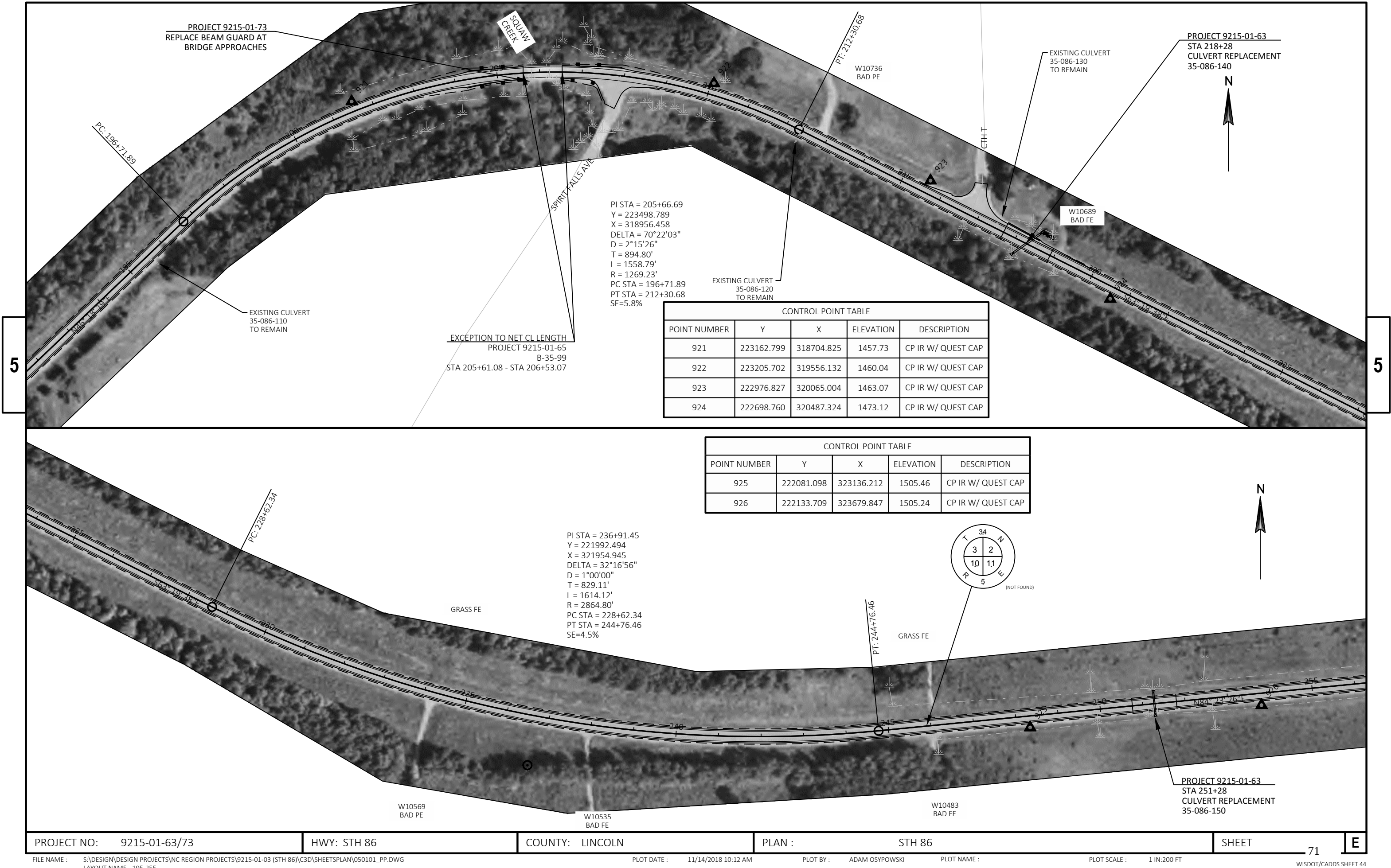
STA		LOCATION	690.0150 SAWING ASPHALT LF	690.0250 SAWING CONCRETE LF
PROJECT 9215-01-63		CATEGORY 0010		
		CULVERT 35-086-150	71	3
		CULVERT 35-086-220	60	---
		CULVERT 35-086-230	60	---
		CULVERT 35-086-260	60	---
		CULVERT 35-086-320	60	---
		CULVERT 35-086-340	72	---
		CULVERT 35-086-350	60	---
		CULVERT 35-086-530	66	---
		UNDISTRIBUTED	51	---
PROJECT 9215-01-63 TOTAL			560	3
PROJECT 9215-01-73		CATEGORY 0010		
		SPIRIT RIVER CAUSEWAY-N	1,235	---
		SPIRIT RIVER CAUSEWAY-S	1,145	---
		CABLE GUARD BY RR	872	---
		B-35-98	660	---
		B-35-99	640	---
		UNDISTRIBUTED/CURB REPAIR	330	18
PROJECT 9215-01-73 TOTAL			4882	18

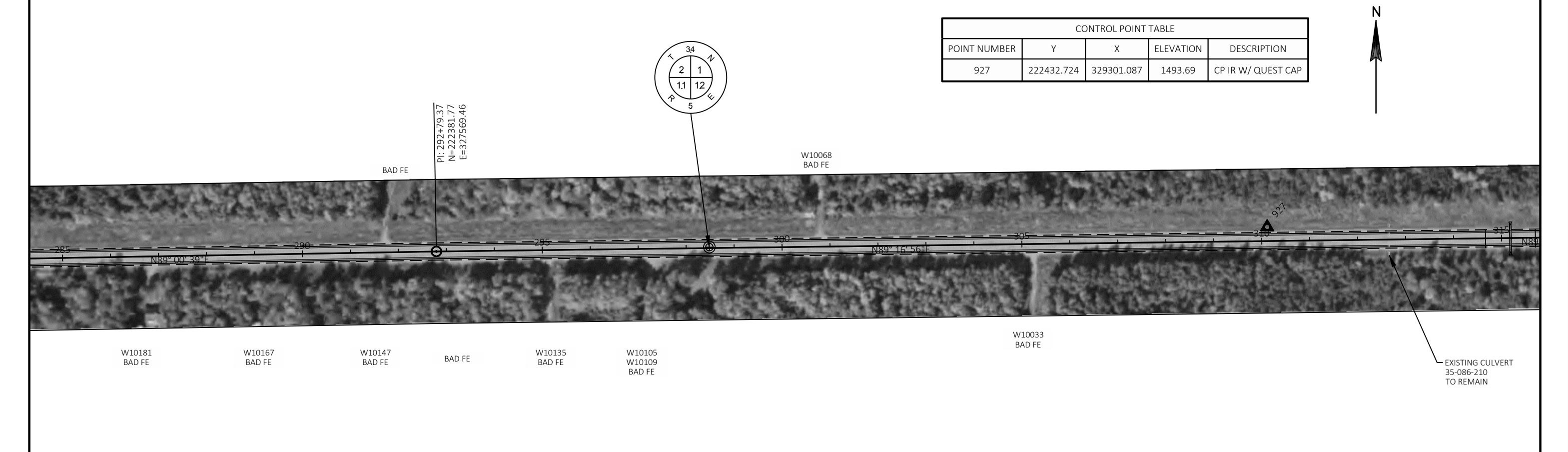
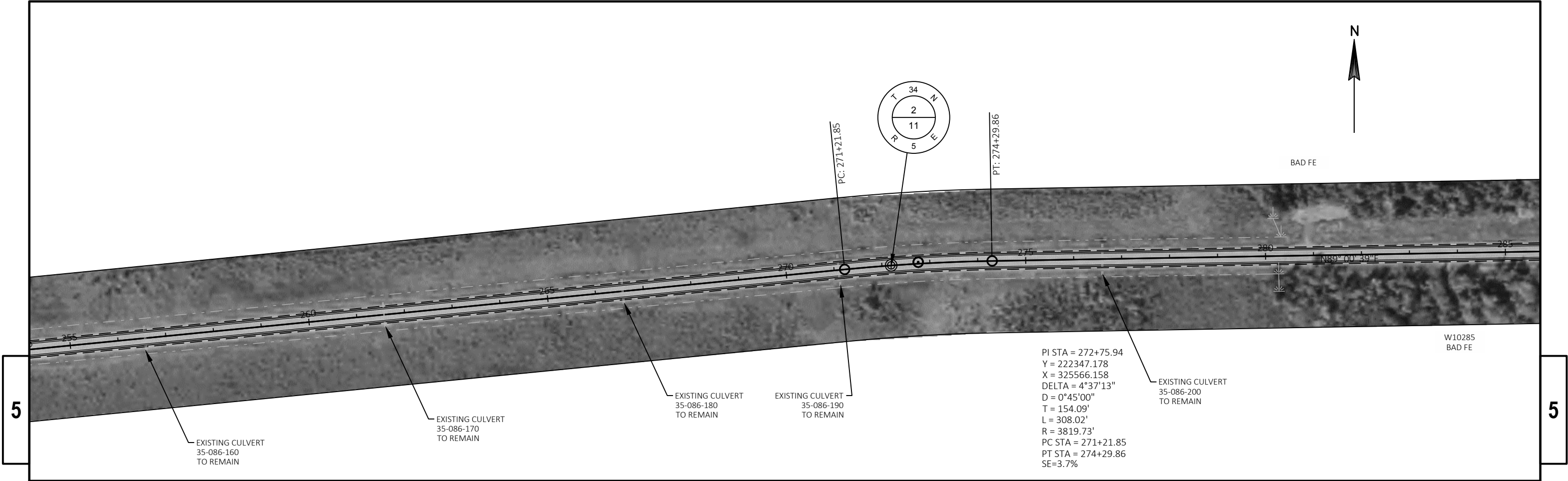


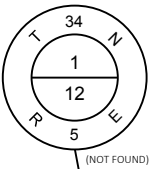




PROJECT NO: 9215-01-63/73	HWY: STH 86	COUNTY: LINCOLN	PLAN : STH 86	SHEET 70	E
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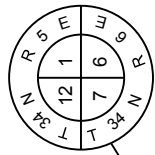
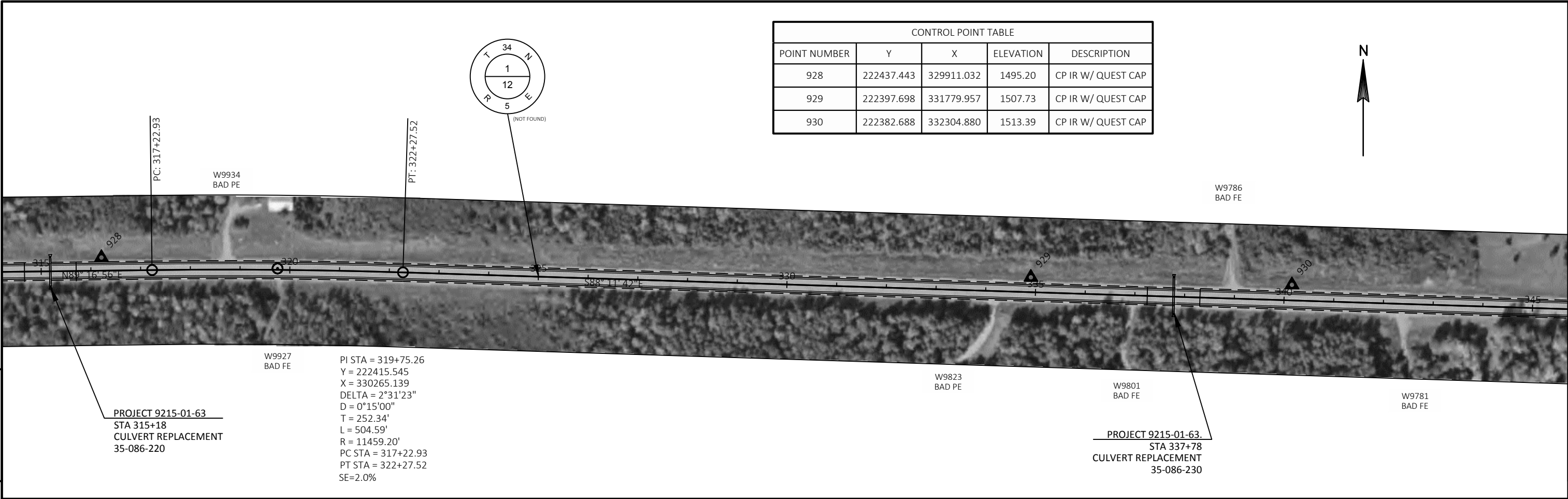


CONTROL POINT TABLE				
POINT NUMBER	Y	X	ELEVATION	DESCRIPTION
928	222437.443	329911.032	1495.20	CP IR W/ QUEST CAP
929	222397.698	331779.957	1507.73	CP IR W/ QUEST CAP
930	222382.688	332304.880	1513.39	CP IR W/ QUEST CAP

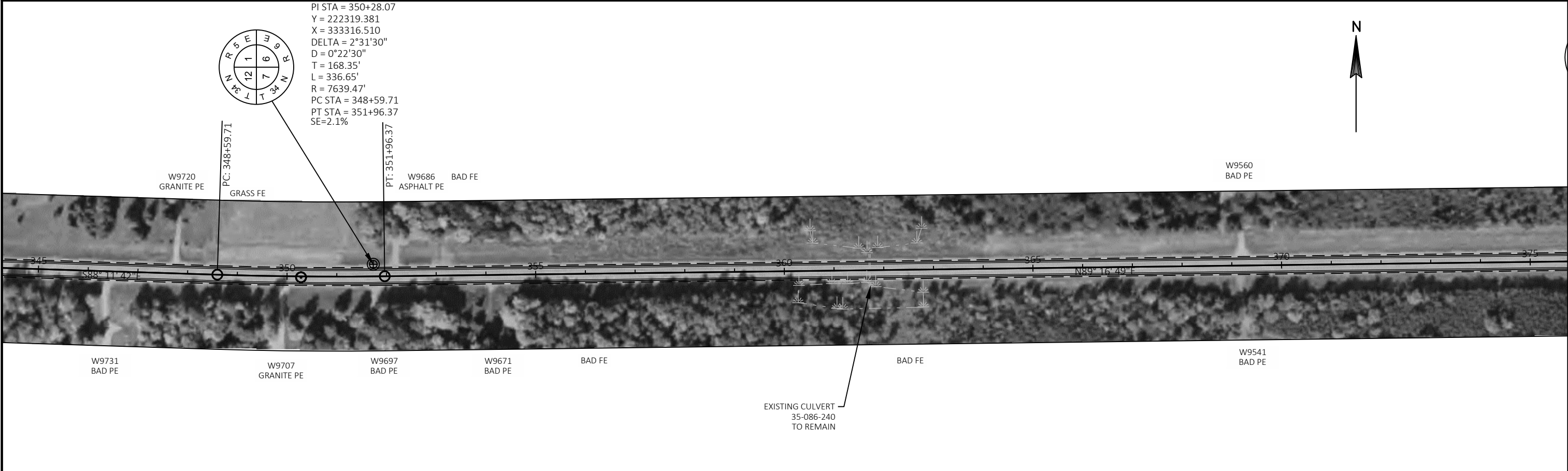


5

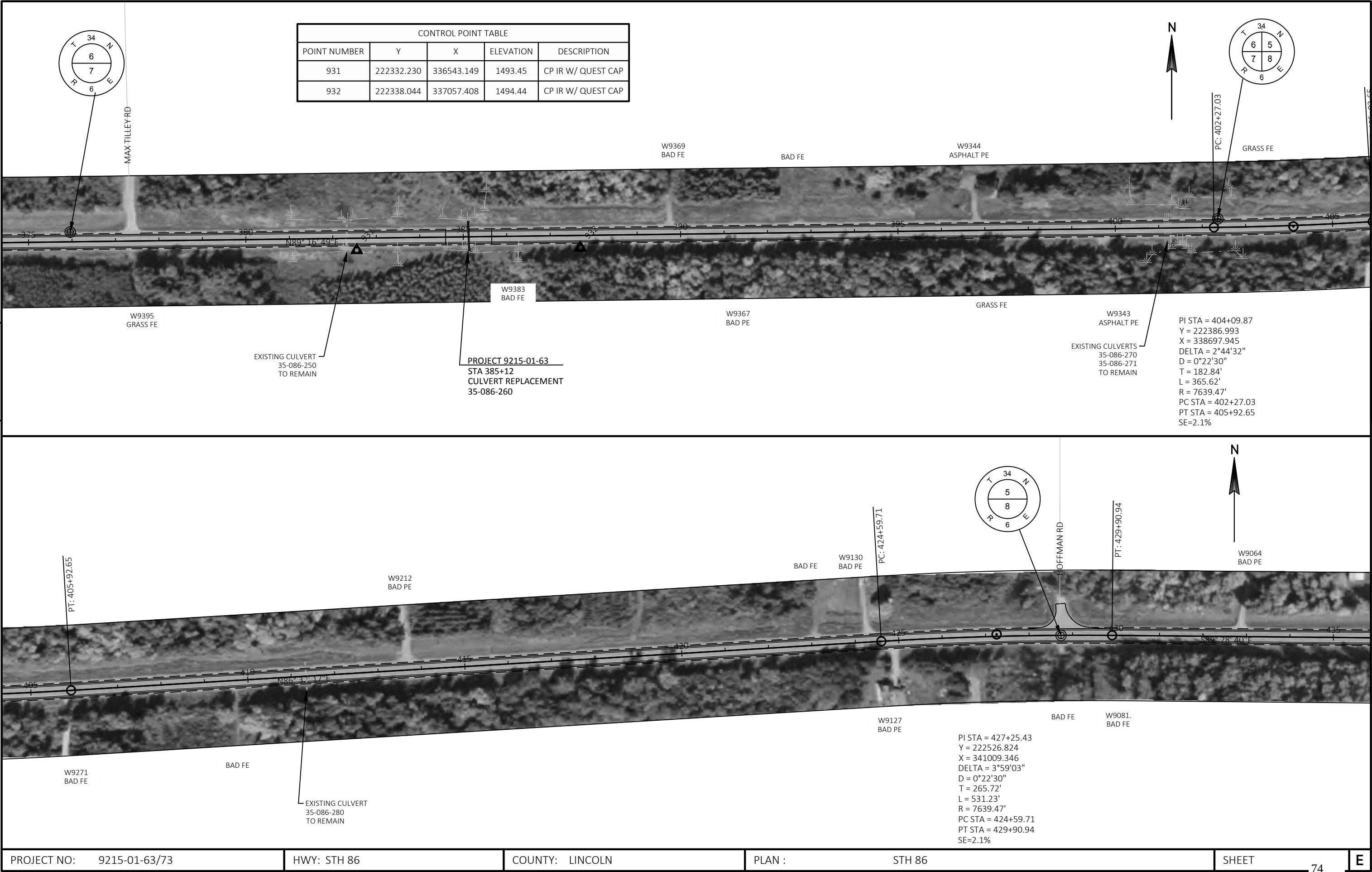
5



PI STA = 350+28.07
Y = 222319.381
X = 333316.510
DELTA = 2°31'30"
D = 0°22'30"
T = 168.35'
L = 336.65'
R = 7639.47'
PC STA = 348+59.71
PT STA = 351+96.37
SE=2.1%



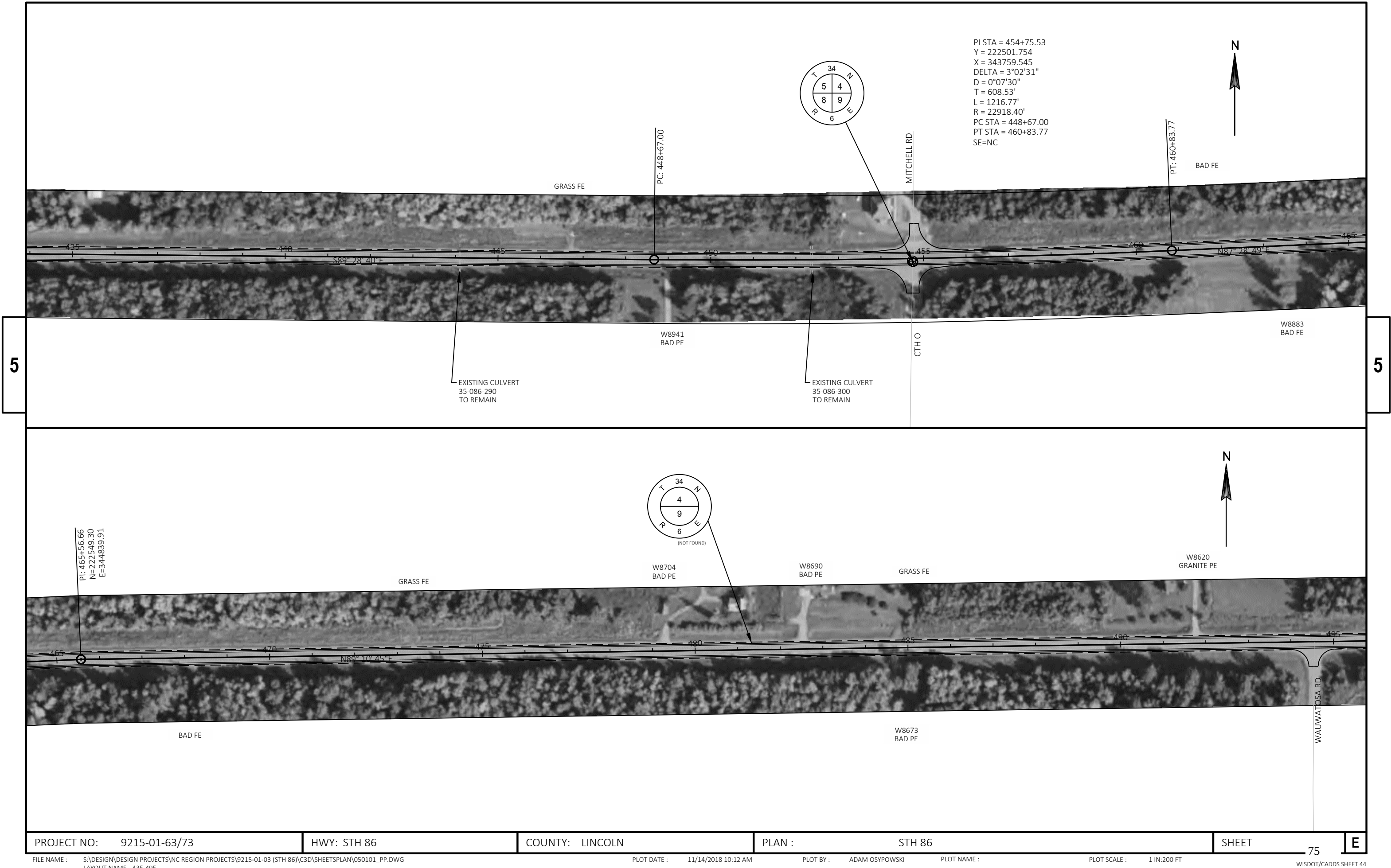
PROJECT NO: 9215-01-63/73	HWY: STH 86	COUNTY: LINCOLN	PLAN : STH 86	SHEET 73	E
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CONTROL POINT TABLE				
POINT NUMBER	Y	X	ELEVATION	DESCRIPTION
931	222332.230	336543.149	1493.45	CP IR W/ QUEST CAP
932	222338.044	337057.408	1494.44	CP IR W/ QUEST CAP

PROJECT 9215-01-63
STA 385+12
CULVERT REPLACEMENT
35-086-260

PI STA = 427+25.43
Y = 222526.824
X = 341009.346
DELTA = 3°59'03"
D = 0°22'30"
T = 265.72'
L = 531.23'
R = 7639.47'
PC STA = 424+59.71
PT STA = 429+90.94
SE=2.1%



CONTROL POINT TABLE				
POINT NUMBER	Y	X	ELEVATION	DESCRIPTION
936	222486.737	355154.738	1444.03	CP IR W/ QUEST CAP
937	222423.239	355317.290	1446.30	CP IR W/ QUEST CAP
938	222402.044	355853.510	1454.15	CP IR W/ QUEST CAP



PROJECT 9215-01-73
REPLACE EXISTING CABLE
WITH GUARD RAIL LT & RT

PI: 565+54.60
N=222470.66
E=354835.65

WILDERNESS DR

W7980
BAD PE

W7950
BAD PE

PI: 580+19.79
N=222418.33
E=3556299.90

W7924
W7940
BAD CE

SPIRIT RIVER
FLOWAGE

PROJECT 9215-01-63
STA 564+79
CULVERT REPLACEMENT
35-086-340

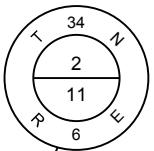
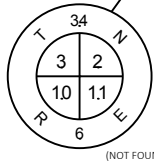
BAD EXIT BAD ENTRANCE
SPIRIT RESERVOIR BOAT
LANDING

PROJECT 9215-01-63
STA 572+99
CULVERT REPLACEMENT
35-086-350

W7981
W7983
BAD FE

W7971
BAD FE

ISLAND VIEW DR



W7868
BAD PE

BAD PE

GRASS FE

W7728
BAD PE

W7714
CONCRETE PE

GRANITE FE

PI: 613+57.82
N=222336.53
E=3559636.92

EXISTING CULVERT
35-086-360
TO REMAIN

EXISTING CULVERT
35-086-370
TO REMAIN

EXISTING CULVERT
35-086-380
TO REMAIN

W7867
BAD PE

W7797
BAD PE

W7791
BAD PE

BAD PE

W7711
W7715
BAD PE

W7705
BAD FE

PROJECT NO: 9215-01-63/73

HWY: STH 86

COUNTY: LINCOLN

PLAN : STH 86

SHEET

77

E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETPLAN\050101_PP.DWG
LAYOUT NAME - 555-615

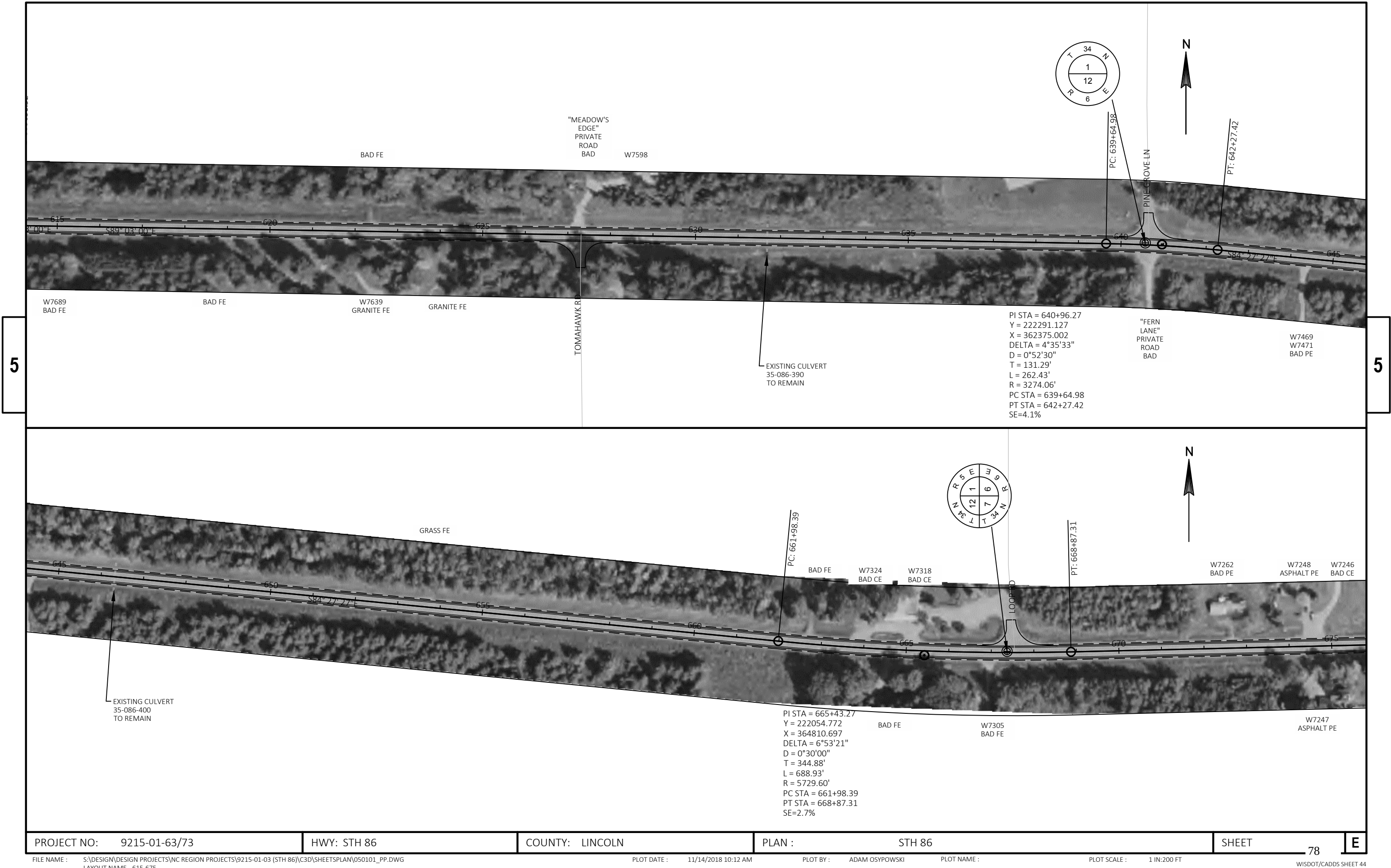
PLOT DATE : 11/14/2018 10:12 AM

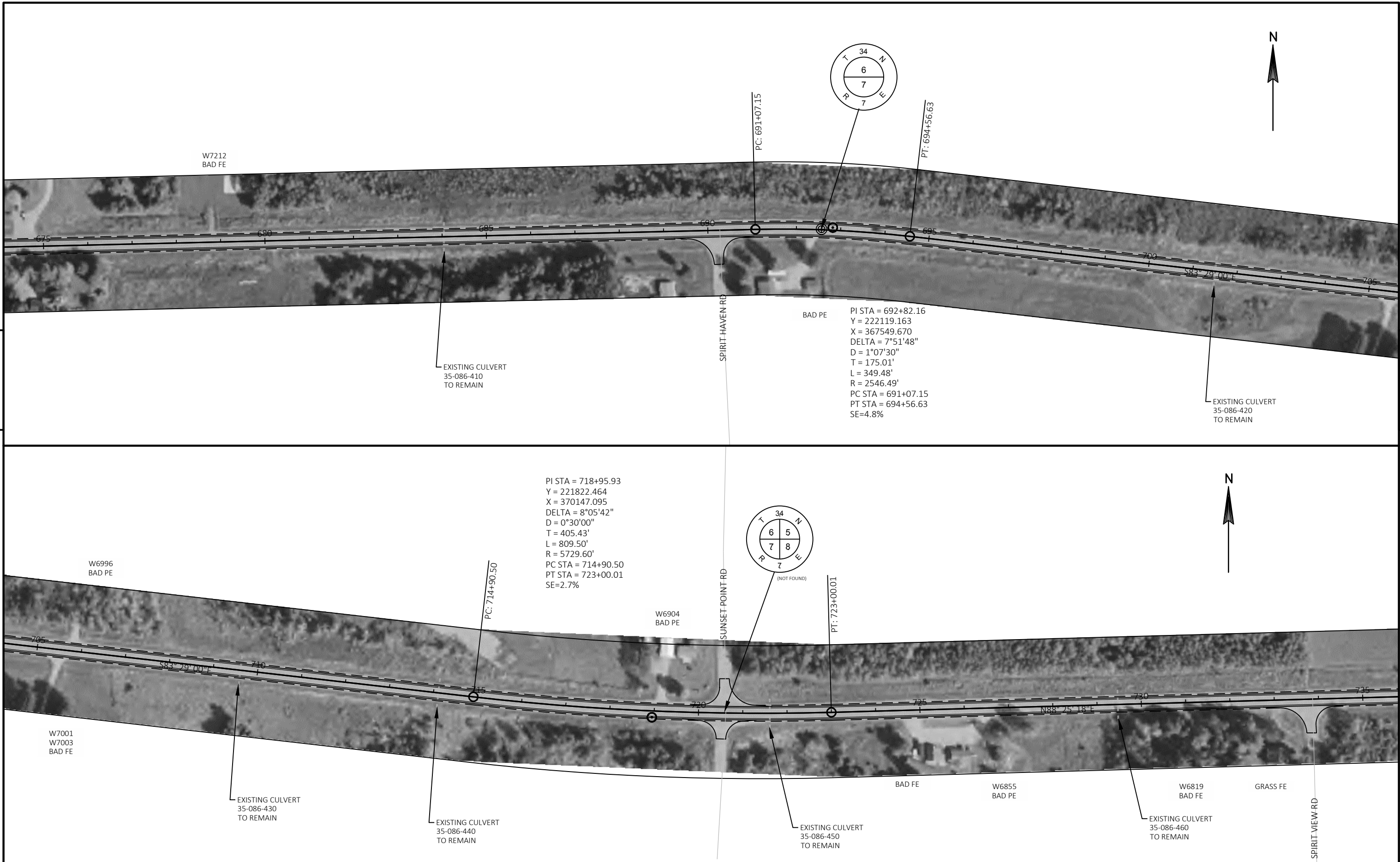
PLOT BY : ADAM OSYPOWSKI

PLOT NAME :

PLOT SCALE : 1 IN:200 FT

WISDOT/CADDs SHEET 44





PROJECT NO: 9215-01-63/73

HWY: STH 86

COUNTY: LINCOLN

PLAN : STH 86

SHEET

79

E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETPLAN\050101_PP.DWG
LAYOUT NAME - 675-735

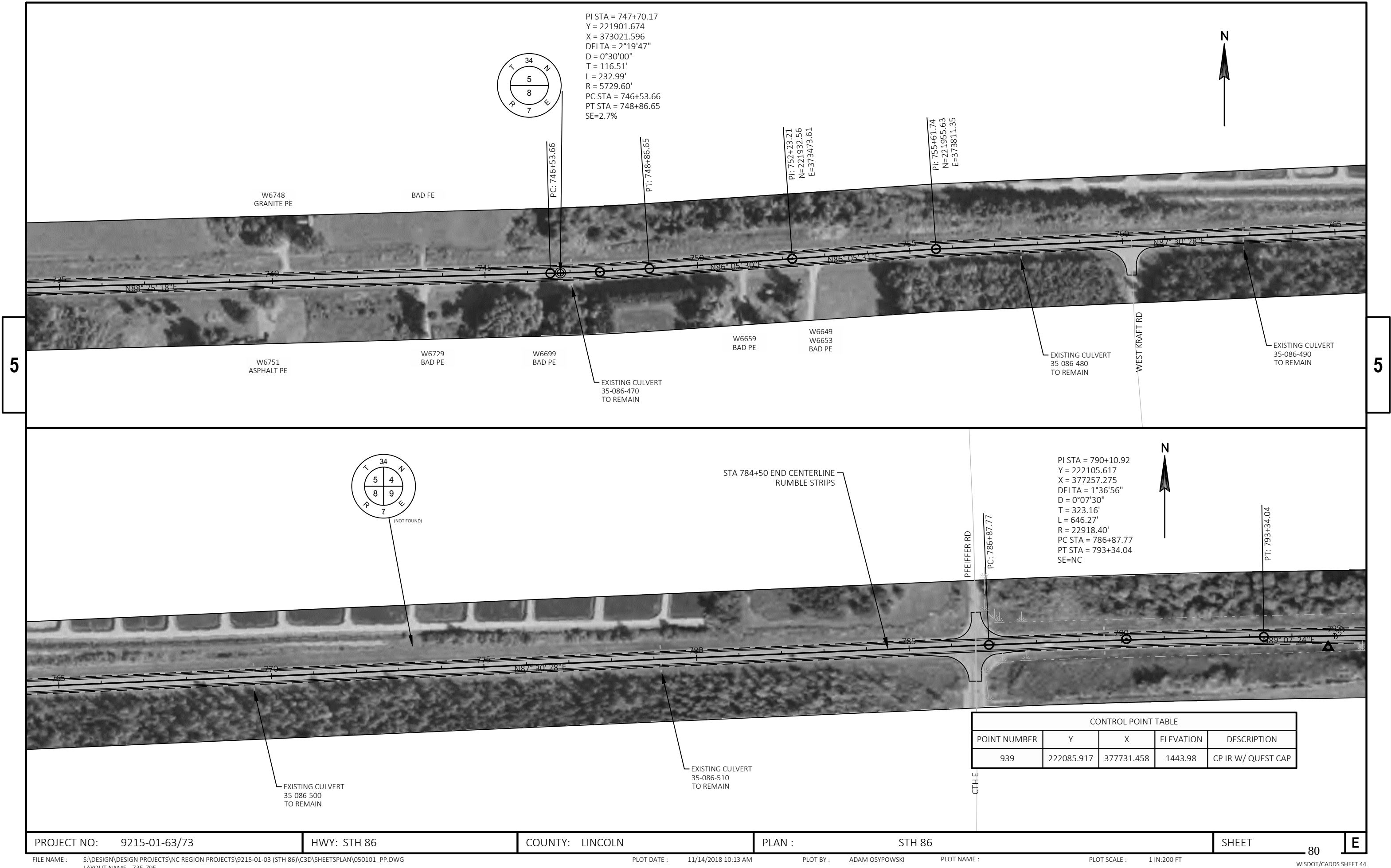
PLOT DATE : 11/14/2018 10:12 AM

PLOT BY : ADAM OSYPOWSKI

PLOT NAME :

PLOT SCALE : 1 IN:200 FT

WISDOT/CADD5 SHEET 44



PROJECT NO: 9215-01-63/73

HWY: STH 86

COUNTY: LINCOLN

PLAN : STH 86

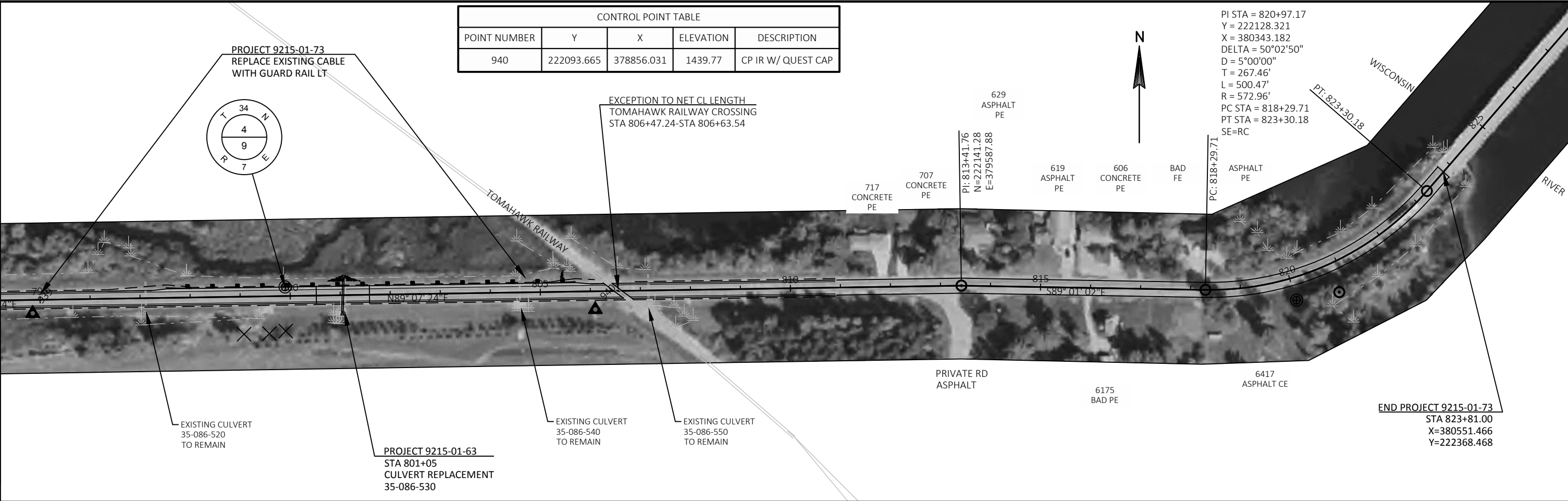
SHEET

80

E

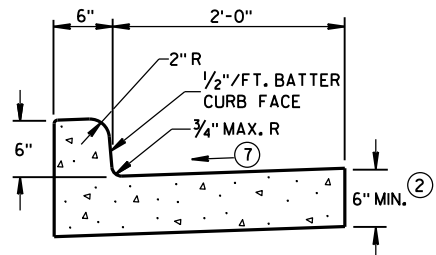
CONTROL POINT TABLE				
POINT NUMBER	Y	X	ELEVATION	DESCRIPTION
940	222093.665	378856.031	1439.77	CP IR W/ QUEST CAP

PI STA = 820+97.17
Y = 222128.321
X = 380343.182
DELTA = 50°02'50"
D = 5°00'00"
T = 267.46'
L = 500.47'
R = 572.96'
PC STA = 818+29.71
PT STA = 823+30.18
SE=RC

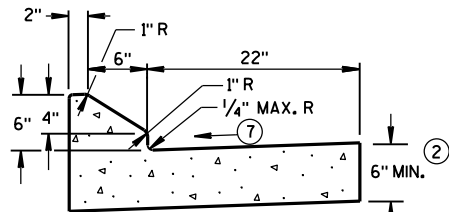


Standard Detail Drawing List

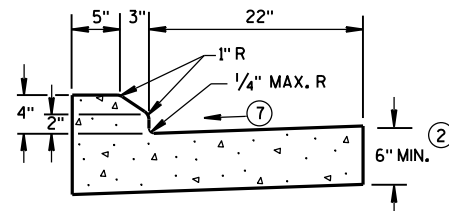
08D01-20A	CONCRETE CURB & GUTTER
08D01-20B	CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS
08E09-06	SILT FENCE
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
13A11-03A	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13A11-03B	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13B01-10	PAVEMENT DETAILS FOR RAILROAD APPROACH
14B28-03	GUARDRAIL MOW STRIP
14B29-01	SAFETY EDGE
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B53-01A	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01B	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01C	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01D	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01E	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01F	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01G	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01H	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
14B53-01I	SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-07A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-07B	BARRICADES AND SIGNS FOR VARIOUS CLOSURES
15C02-07C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C04-05	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15C09-11A	SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD-HIGHWAY GRADE CROSSINGS
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-06	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15C19-05A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C35-03A	PAVEMENT MARKING (INTERSECTIONS)
15D28-03	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS
15D39-02	TRAFFIC CONTROL, DROP-OFF SIGNING



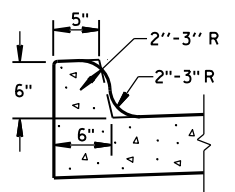
TYPES A^① & D



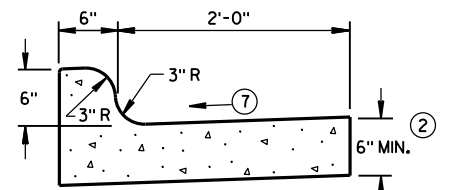
6" SLOPED CURB TYPES G^① & J



4" SLOPED CURB TYPES G^① & J

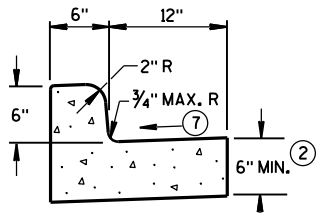


TYPES K^① & L
(OPTIONAL CURB SHAPE)



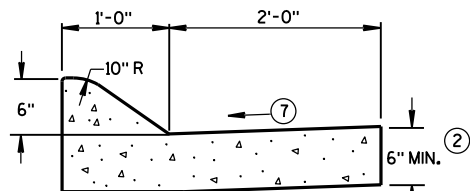
TYPES K^① & L

CONCRETE CURB & GUTTER 30"

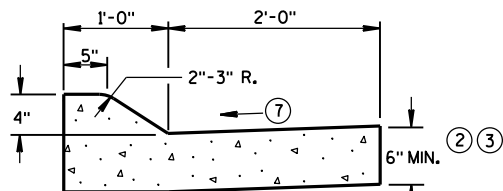


TYPES A^① & D

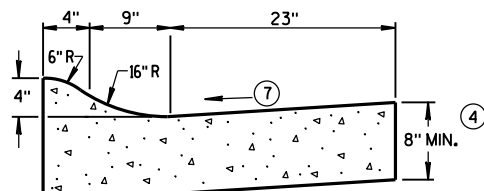
CONCRETE CURB & GUTTER 18"



6" SLOPED CURB TYPES A^① & D

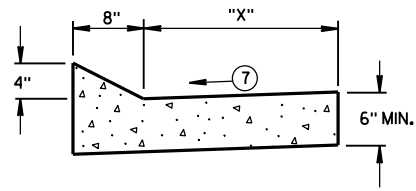


4" SLOPED CURB TYPES A^① & D



4" SLOPED CURB TYPES R^① & T^⑤

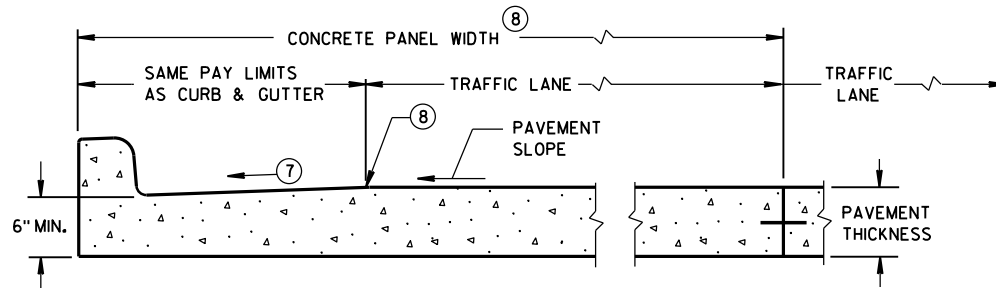
CONCRETE CURB & GUTTER 36"



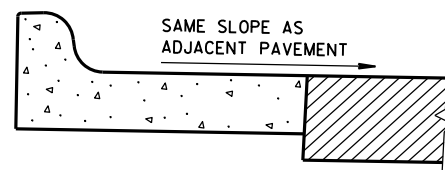
TYPES TBT & TBTT^①

CONCRETE CURB & GUTTER

TBT & TBTT	"X"
30"	22"
36"	28"



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER^⑥
(TYPICAL FOR ALL CURB & GUTTER TYPES)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE.

WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- ④ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑤ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑥ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.
- ⑦ USE 4% GUTTER CROSS SLOPE UNLESS OTHERWISE NOTED IN THE PLANS.
- ⑧ INCLUDE LONGITUDINAL JOINT AND TIE BARS ALONG LANE EDGE WHEN CONCRETE PANEL WIDTH EXCEEDS THE MAXIMUM WIDTH PER TABLE BELOW. LONGITUDINAL JOINT(S) ARE NOT ALLOWED WITHIN TRAFFIC LANES AND BIKE LANES. LONGITUDINAL JOINT MAY BE SAWED.

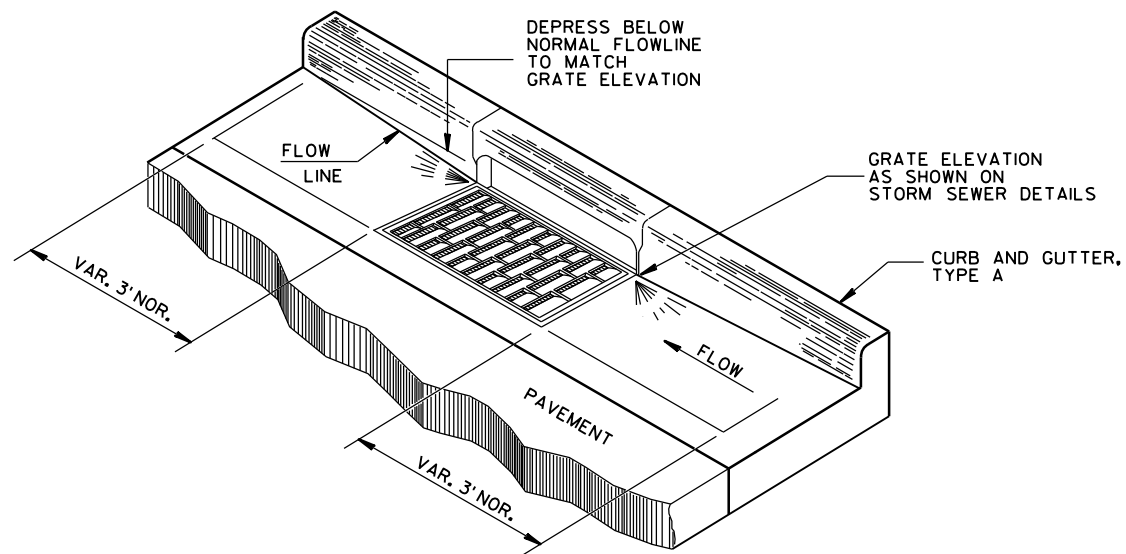
PAVEMENT THICKNESS AND MAXIMUM CONCRETE PANEL WIDTH TABLE

PAVEMENT THICKNESS	MAXIMUM PANEL WIDTH
LESS THAN 10"	12'
10" & ABOVE	15'

* BIKE LANE IS NOT SHOWN.

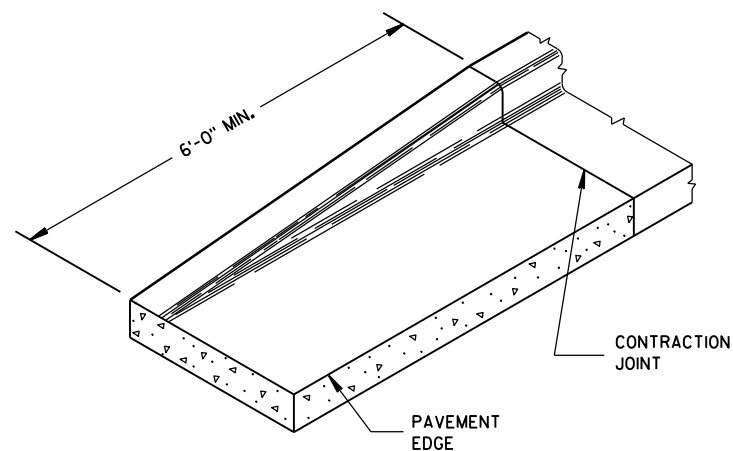
CONCRETE CURB & GUTTER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

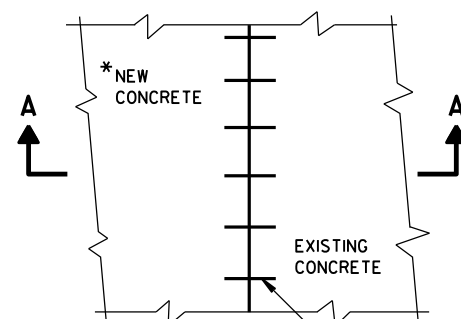


DETAIL OF CURB AND GUTTER AT INLETS

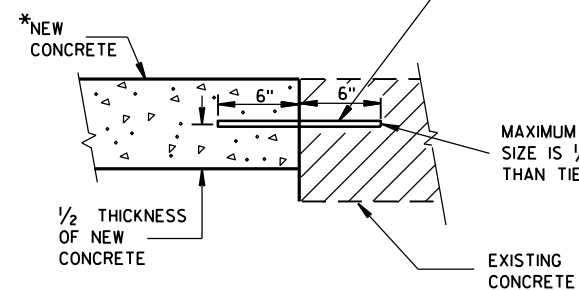
(TYPE H INLET COVER SHOWN)



END SECTION CURB & GUTTER



PLAN VIEW



**SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT**

*NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.

MAXIMUM DRILL HOLE
SIZE IS 1/8" GREATER
THAN TIE BAR DIAMETER

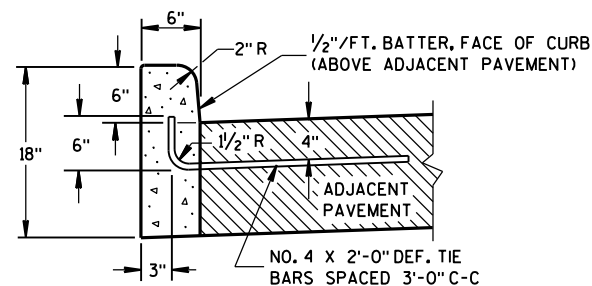
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

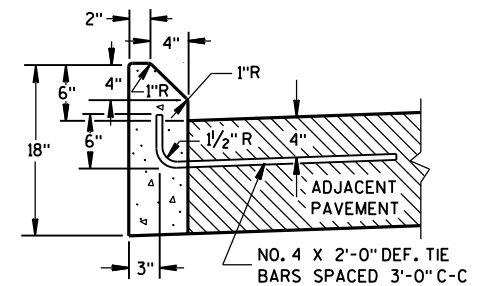
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ⑨ REFER TO SDD 8D18 AND SDD 8D19 FOR ADDITIONAL DRIVEWAY ENTRANCE CURB DETAILS.

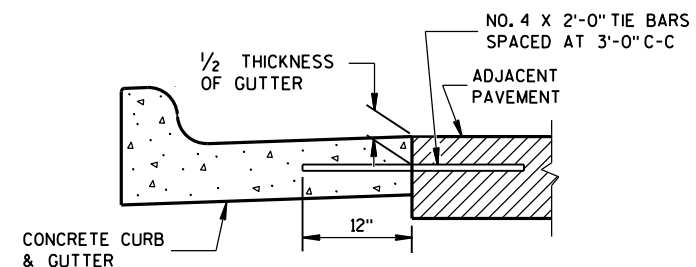


TYPES A^① & D

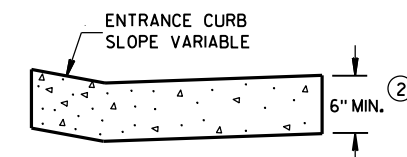


TYPES G^① & J

CONCRETE CURB



TYPICAL TIE BAR LOCATION^①



DRIVEWAY ENTRANCE CURB^⑨
(WHEN DIRECTED BY THE ENGINEER)

CONCRETE CURB, TIES AND CURB AND GUTTER APPLICATIONS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2017

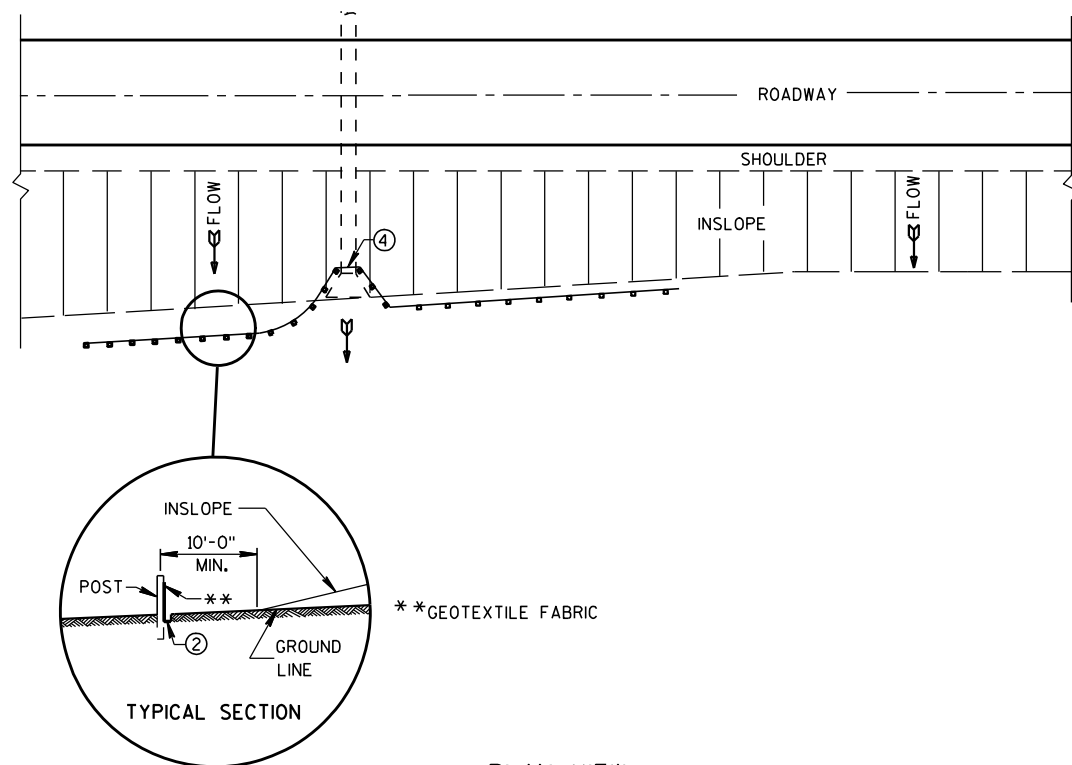
DATE

FHWA

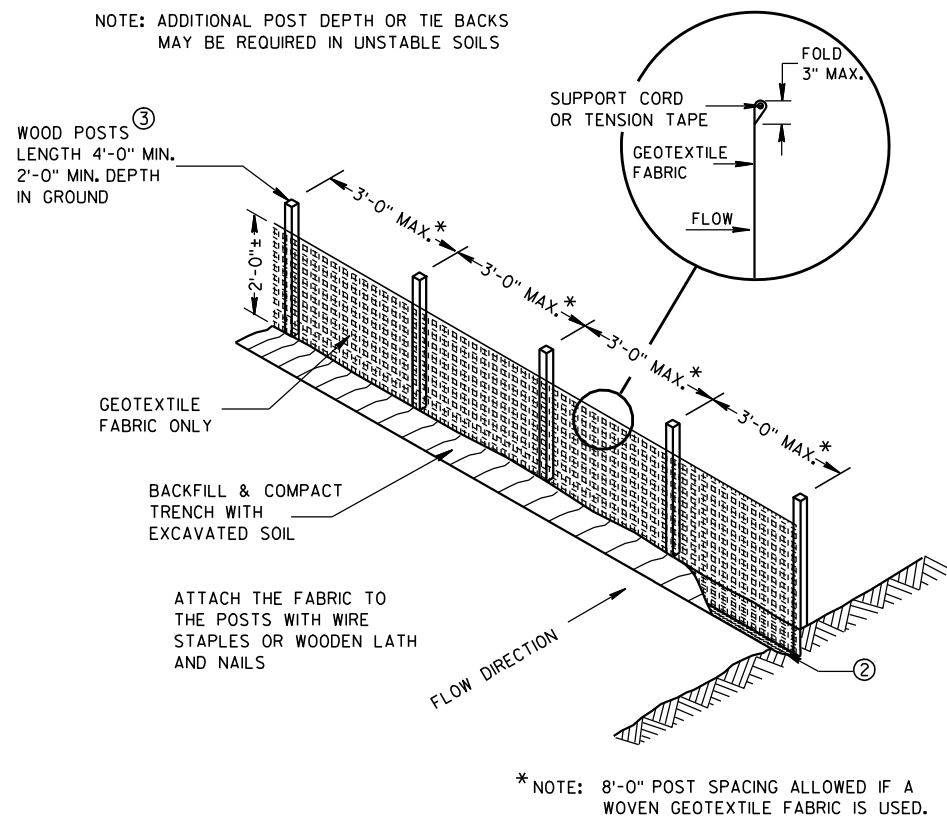
/S/ Rodney Taylor

ROADWAY STANDARDS 84 ENT

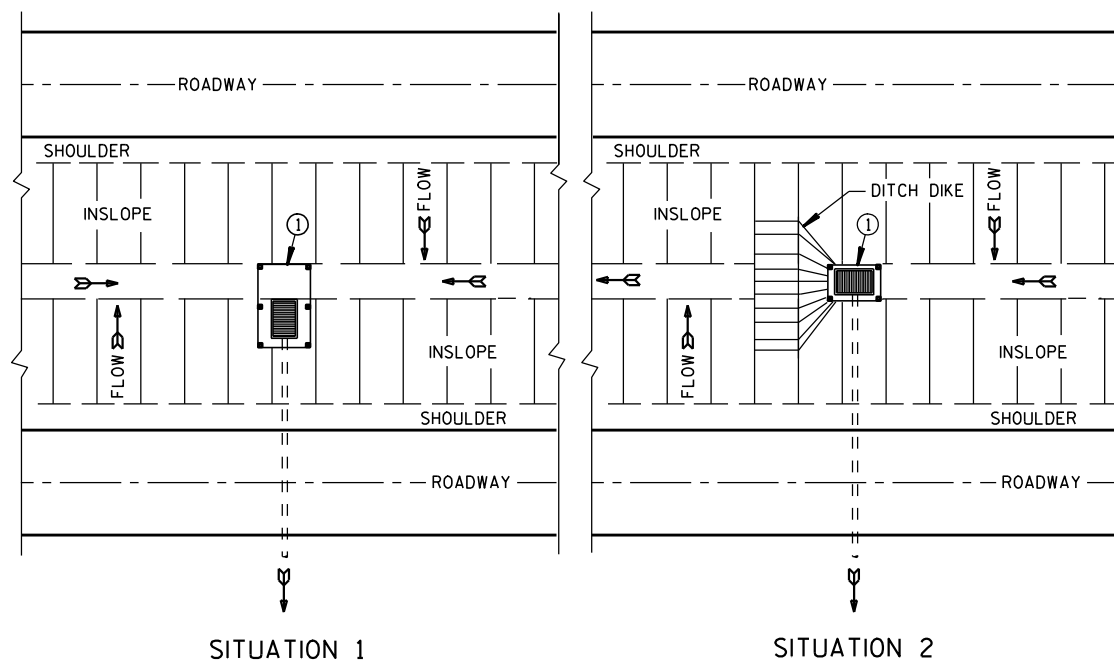
UNIT SUPERVISOR



TYPICAL APPLICATION OF SILT FENCE

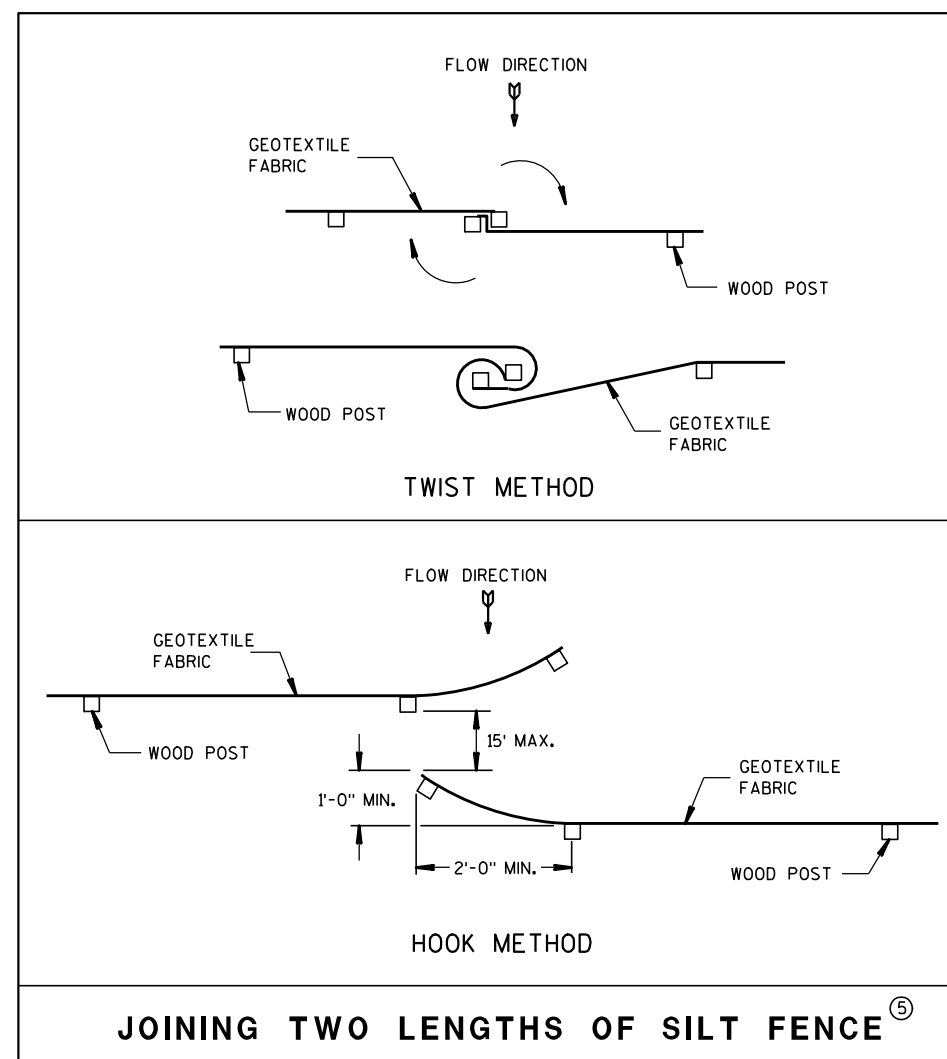


SILT FENCE



PLAN VIEW

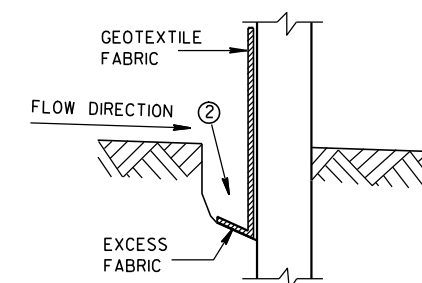
SILT FENCE AT MEDIAN SURFACE DRAINS



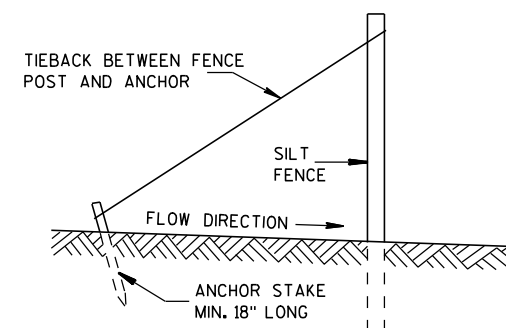
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK (WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05

DATE

/S/ Beth Conn

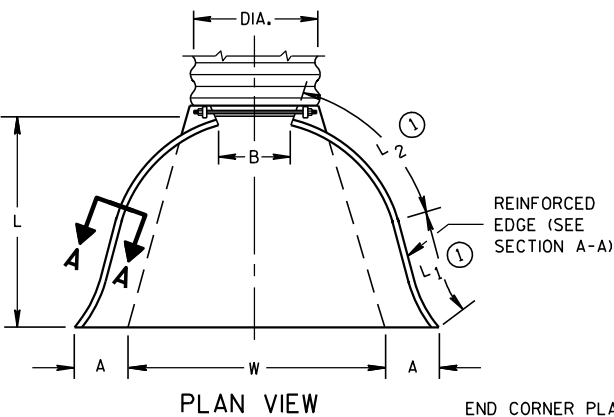
CHIEF ROADWAY DEVELOPER

FHWA

ENGINEER

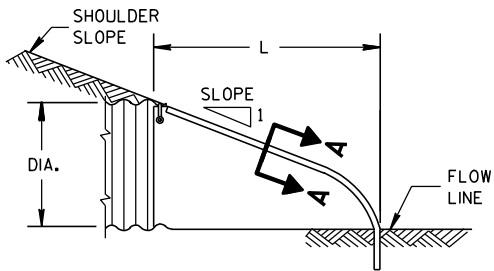
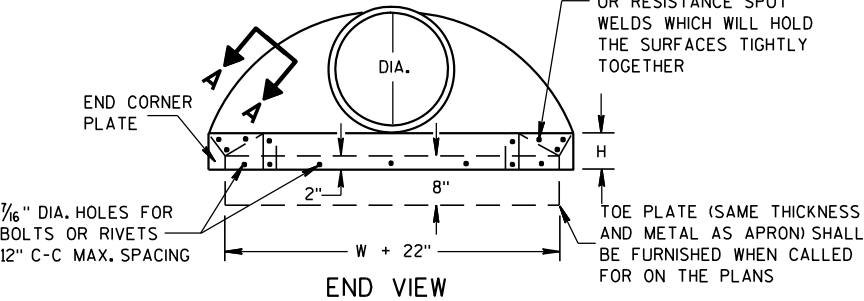
METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3	3 Pc.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER

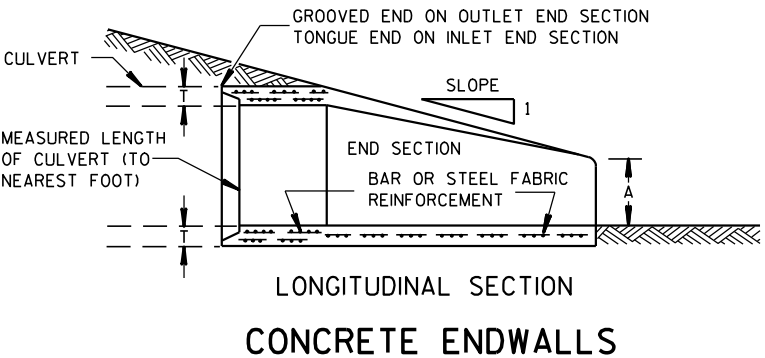
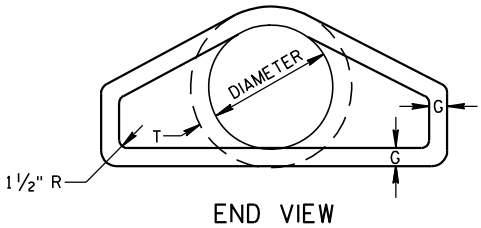
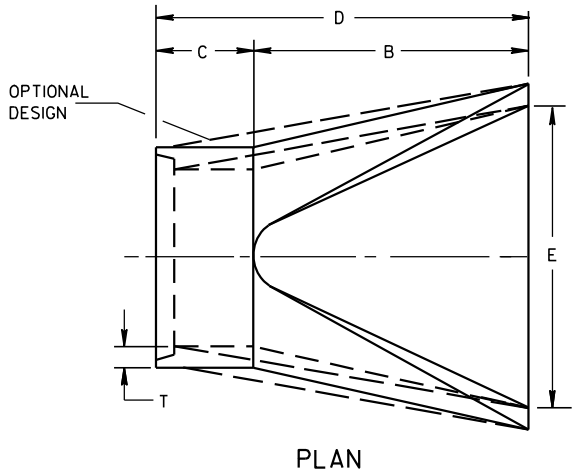
TOE PLATE (SAME THICKNESS AND METAL AS APRON) SHALL BE FURNISHED WHEN CALLED FOR ON THE PLANS



SIDE ELEVATION
METAL ENDWALLS

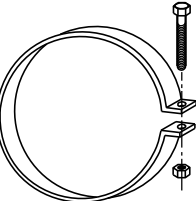
REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 7/8	72 7/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

* MINIMUM
** MAXIMUM

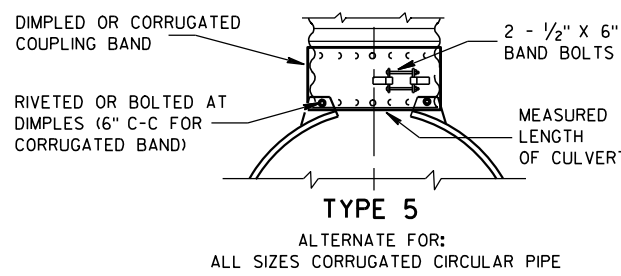
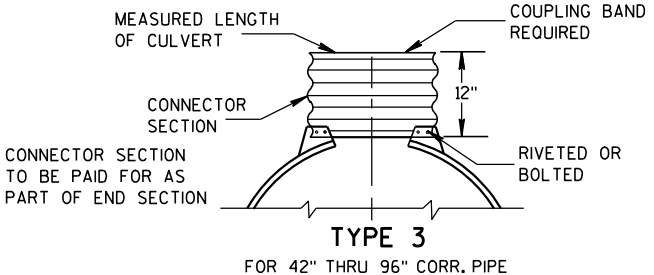
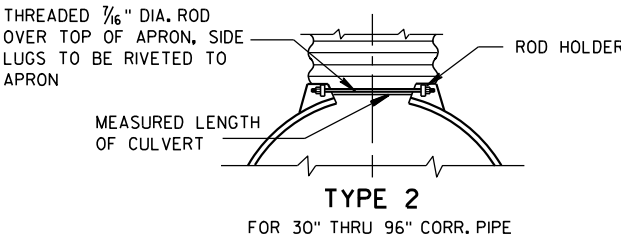
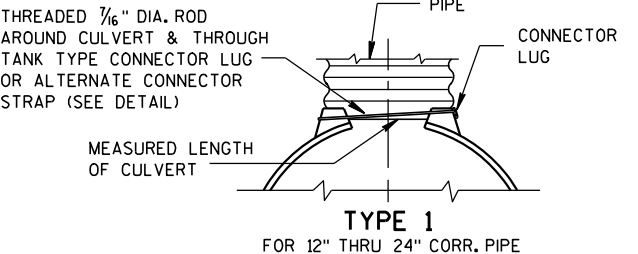


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



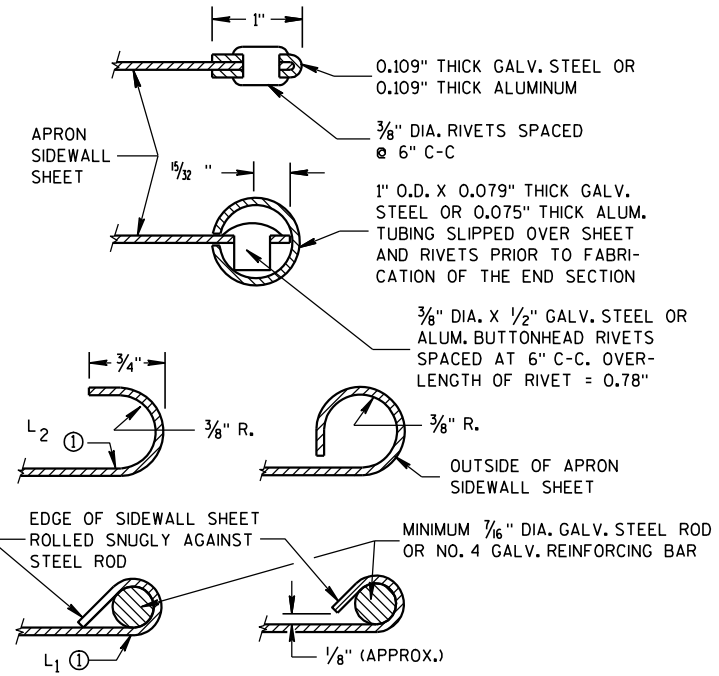
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

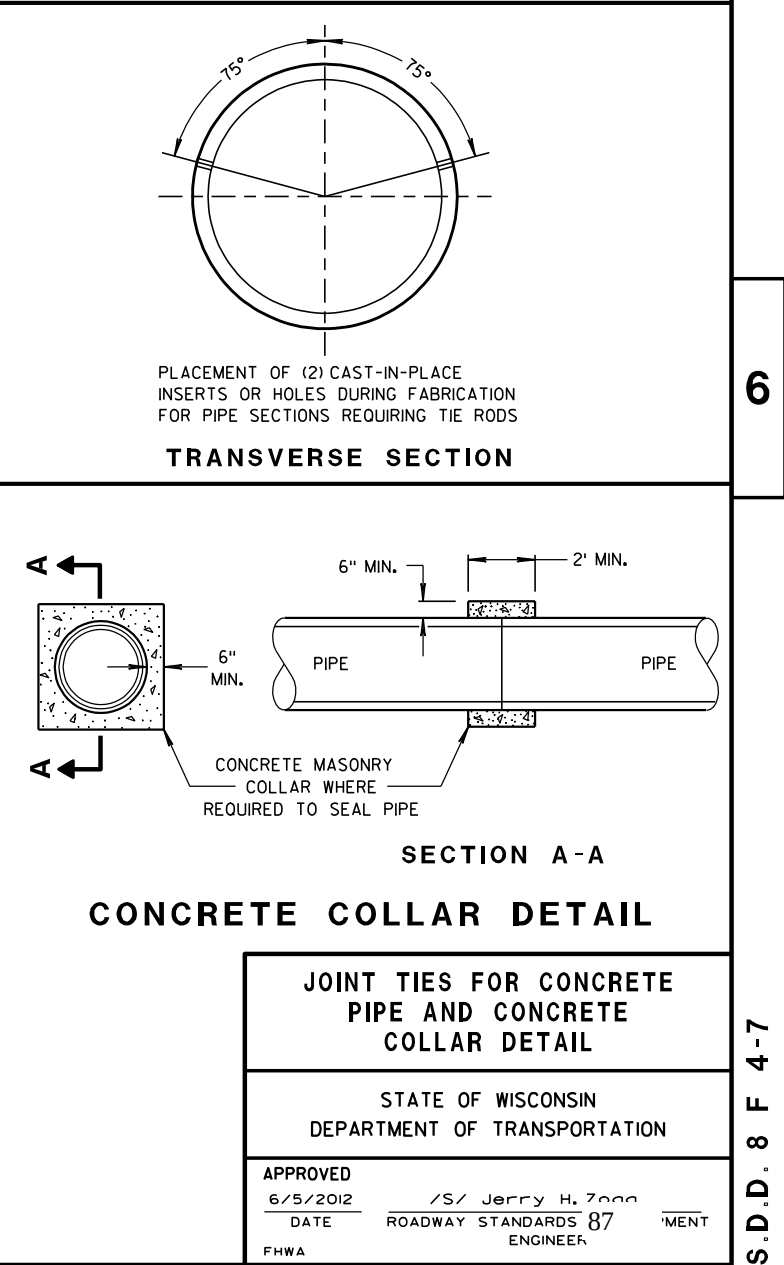
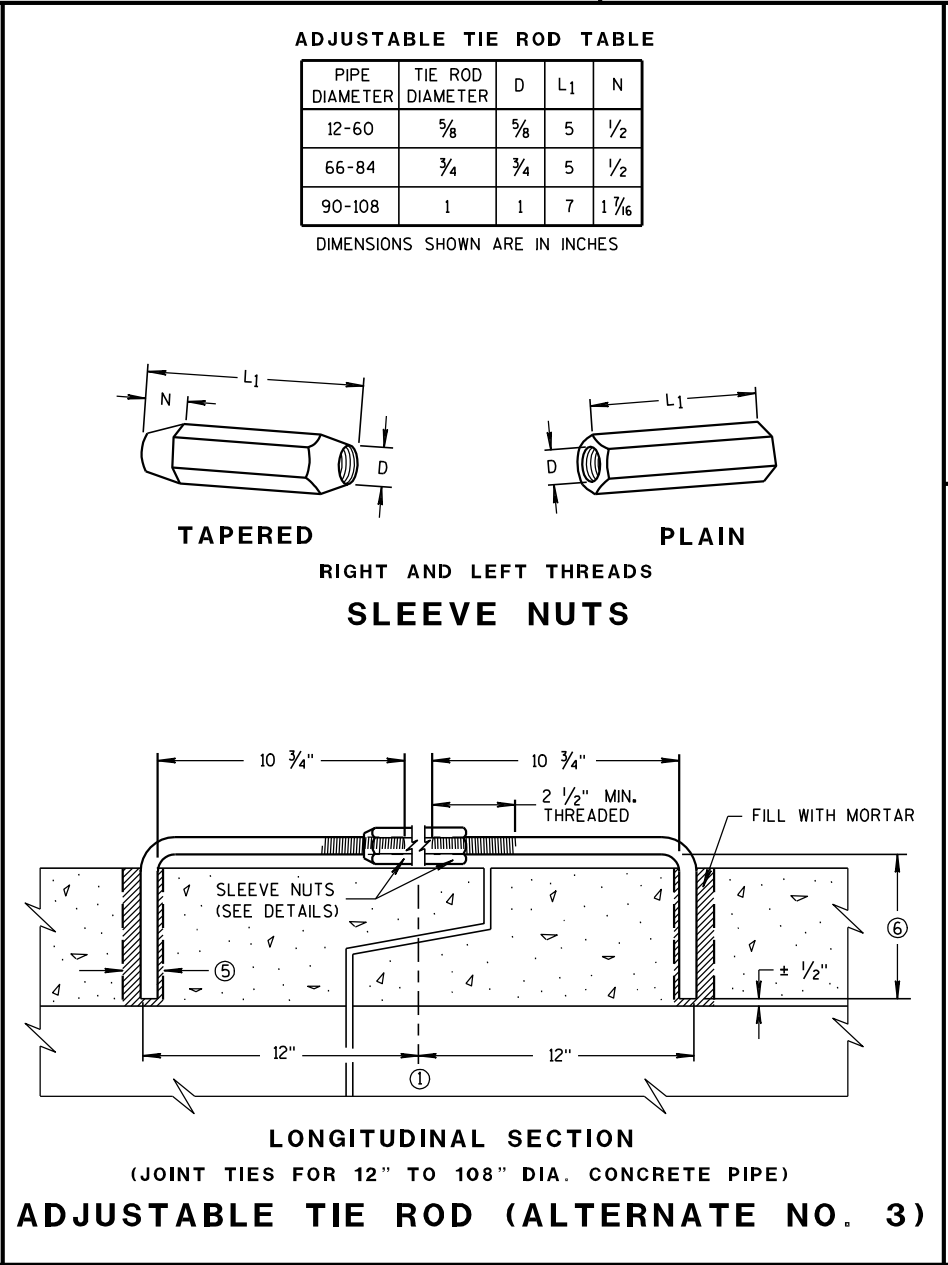
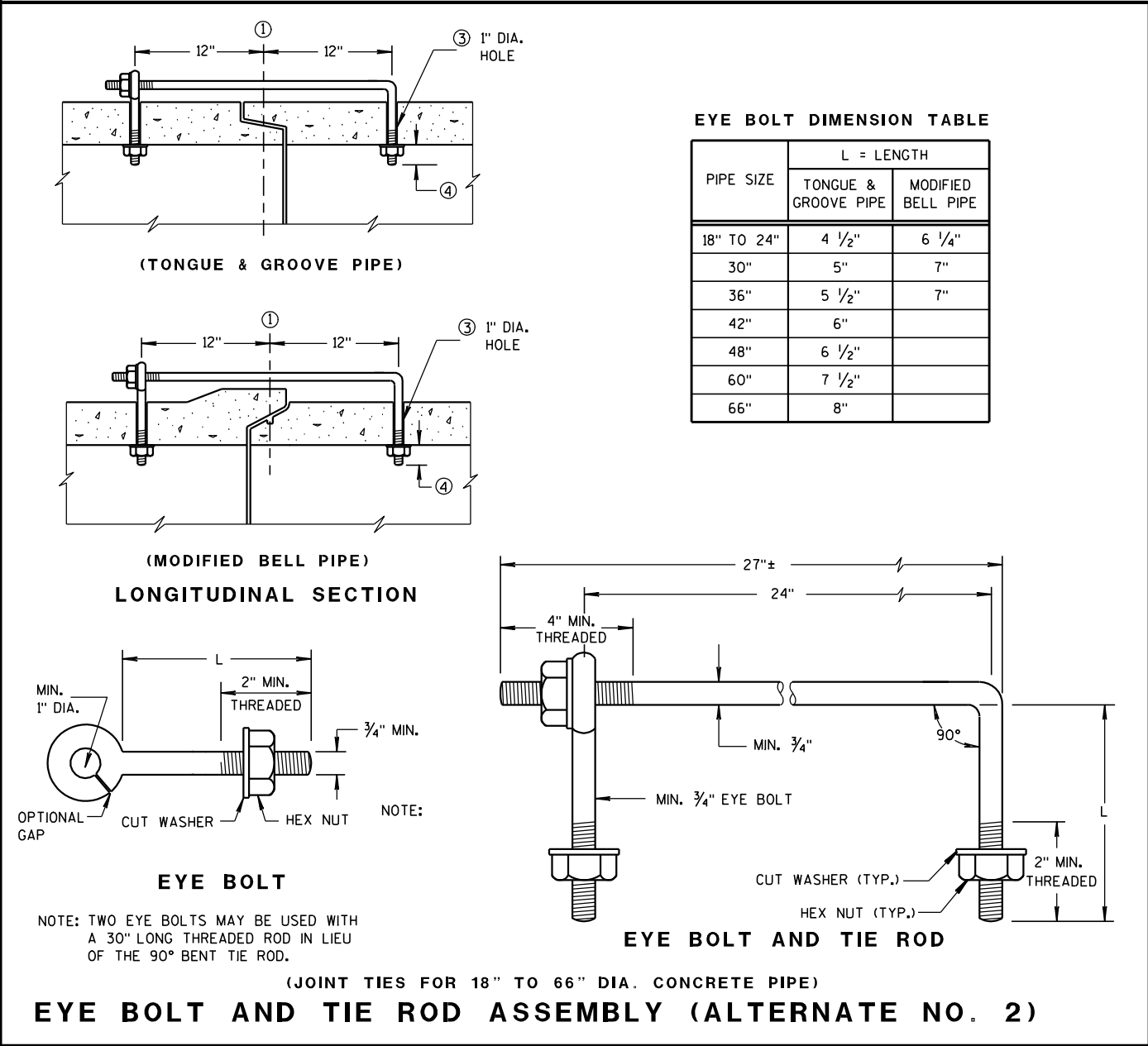
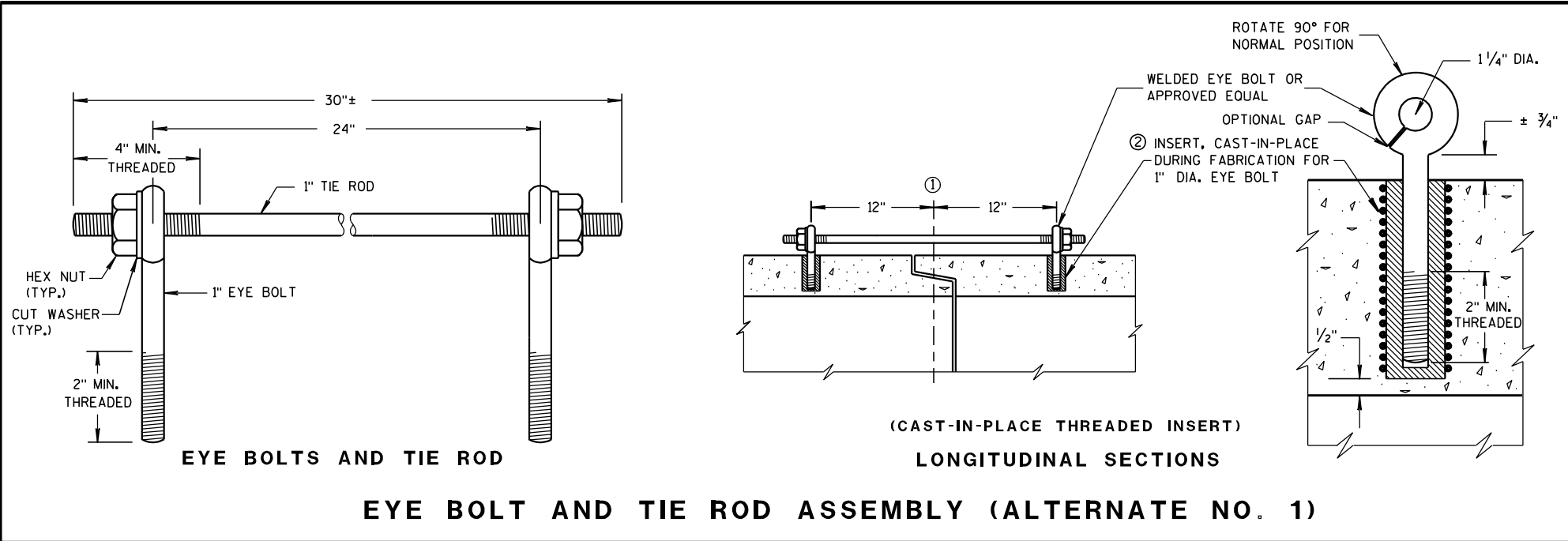
ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

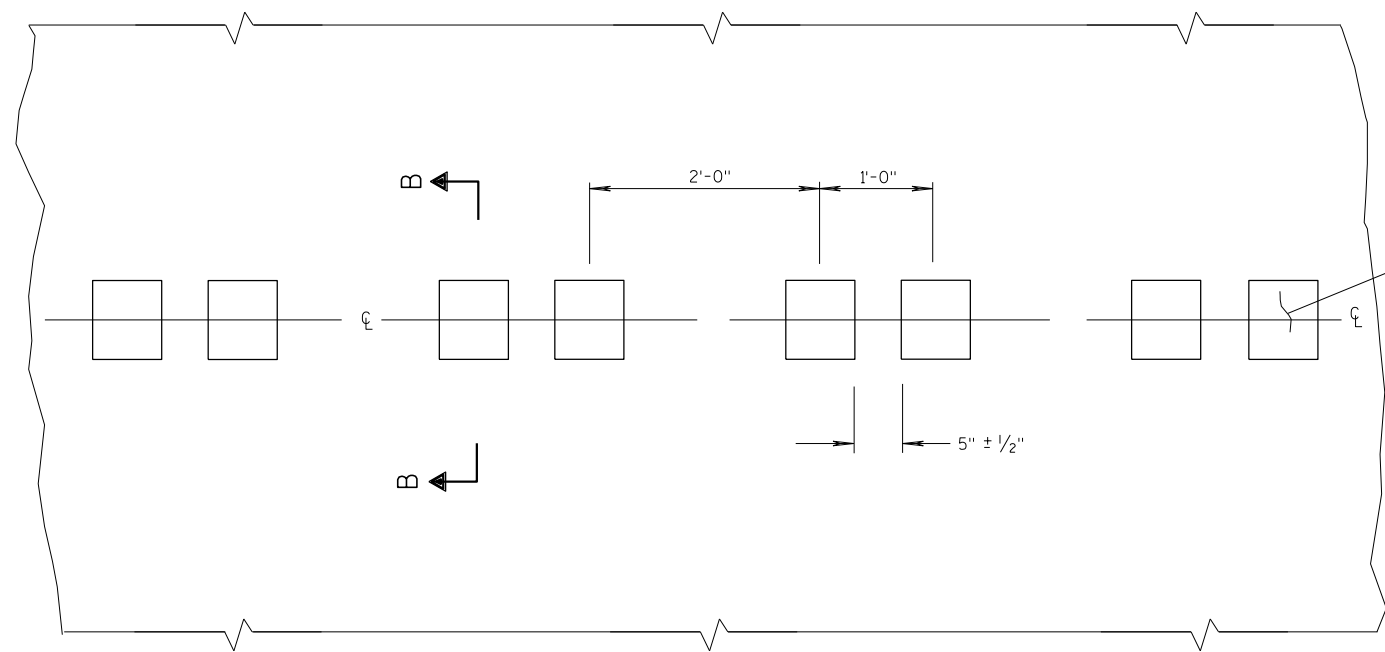
LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

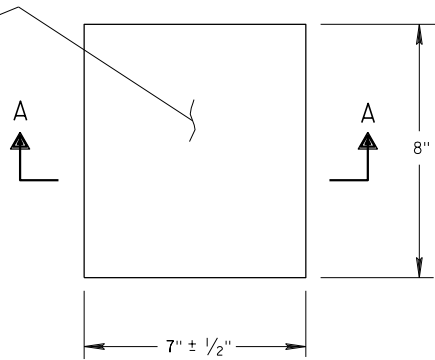
APRON ENDWALLS FOR CULVERT PIPE			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED 11/30/94 DATE	/S/ Rory L. Rhinehart CHIEF ROADWAY DEVELOP 86	NEER	
FHWA			





PLAN VIEW
CENTER LINE WITH GROOVES

PLACEMENT DETAIL FOR MILLED RUMBLE STRIP



PLAN VIEW
(SINGLE GROOVE)

GENERAL NOTES

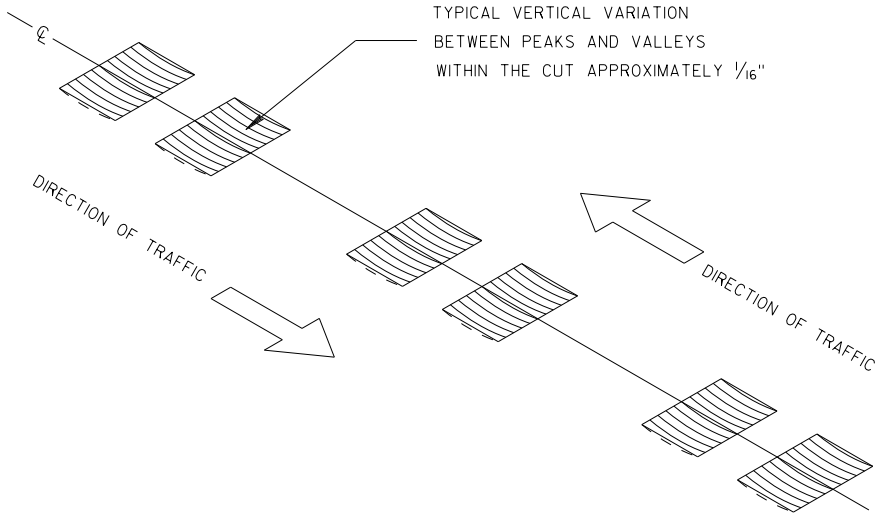
DETAILS OF CONSTRUCTION SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL CENTER LINE GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

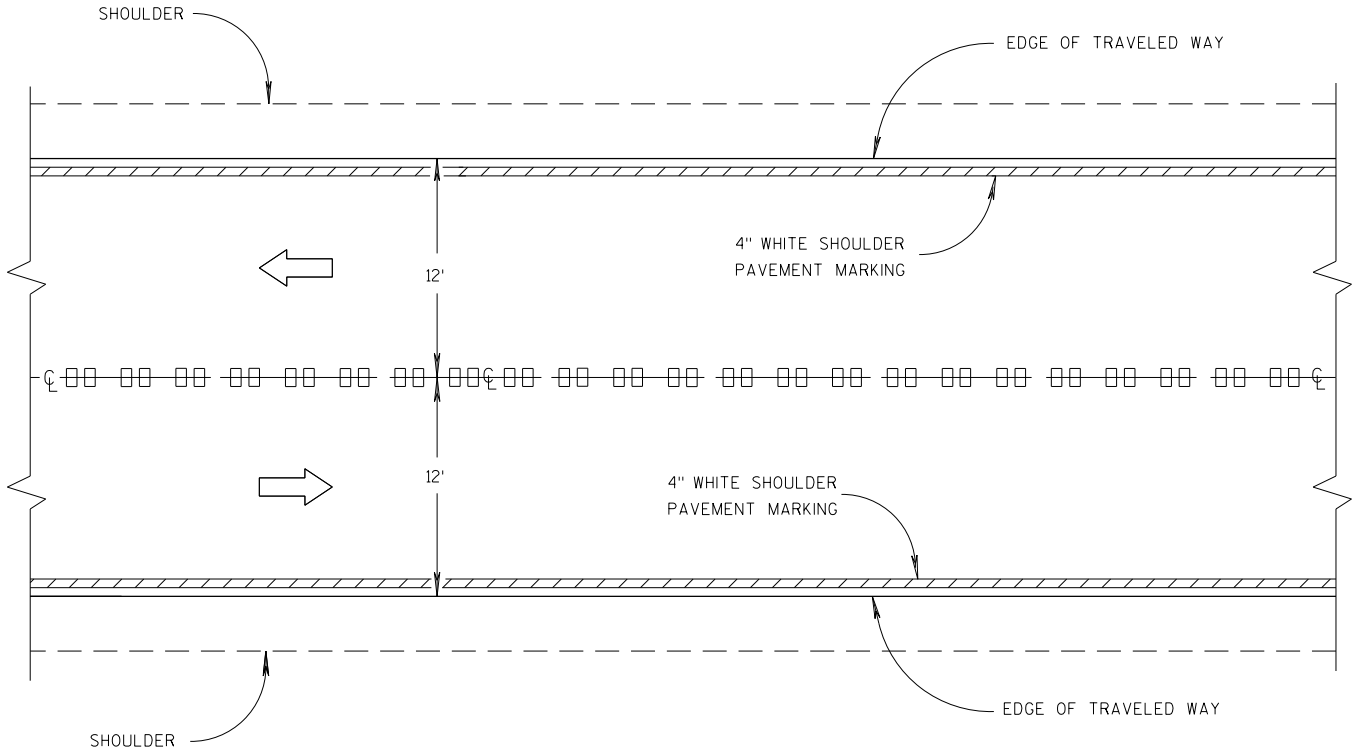
INSTALL PERMANENT MARKING EPOXY 4-INCH AFTER THE GROOVES ARE INSTALLED.

SEE SIGNING PLAN FOR SIGN REQUIREMENTS THAT MAY BE NEEDED.

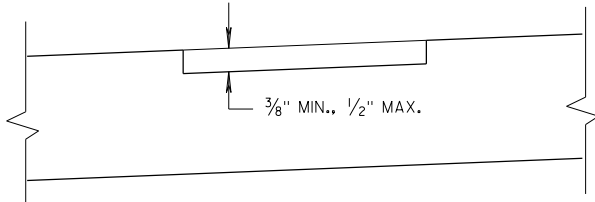
① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.



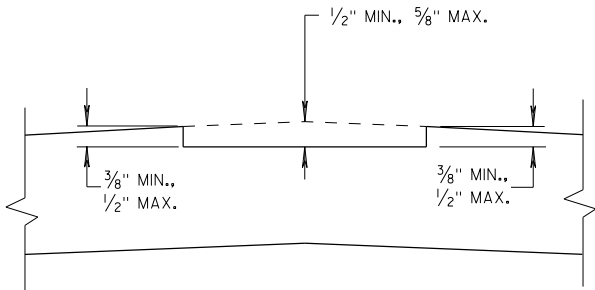
ISOMETRIC



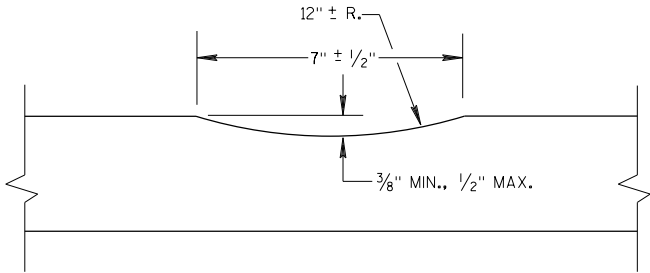
CENTER LINE GROOVES ON TWO-WAY ROADWAYS



SECTION B-B
SUPERELEVATED ROADWAY



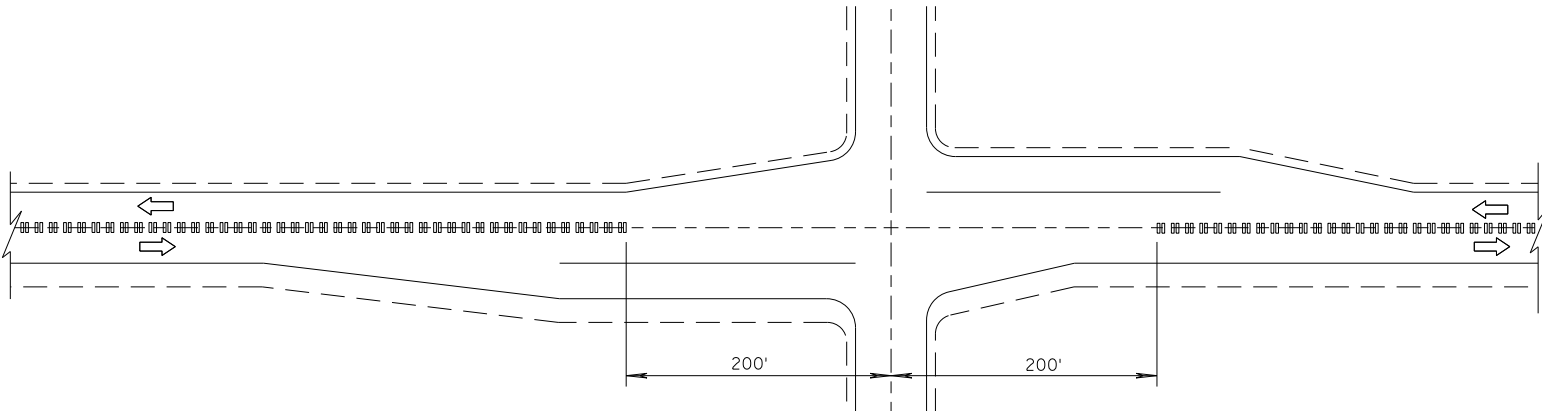
SECTION B-B
CROWNED ROADWAY



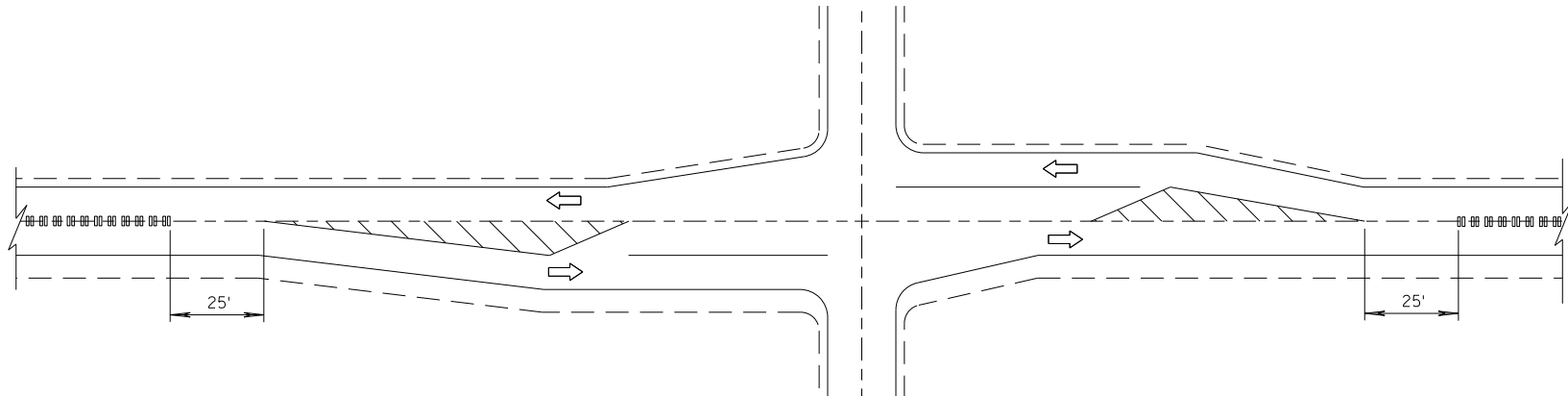
SECTION A-A

2-LANE RURAL
CENTER LINE RUMBLE STRIP,
MILLING

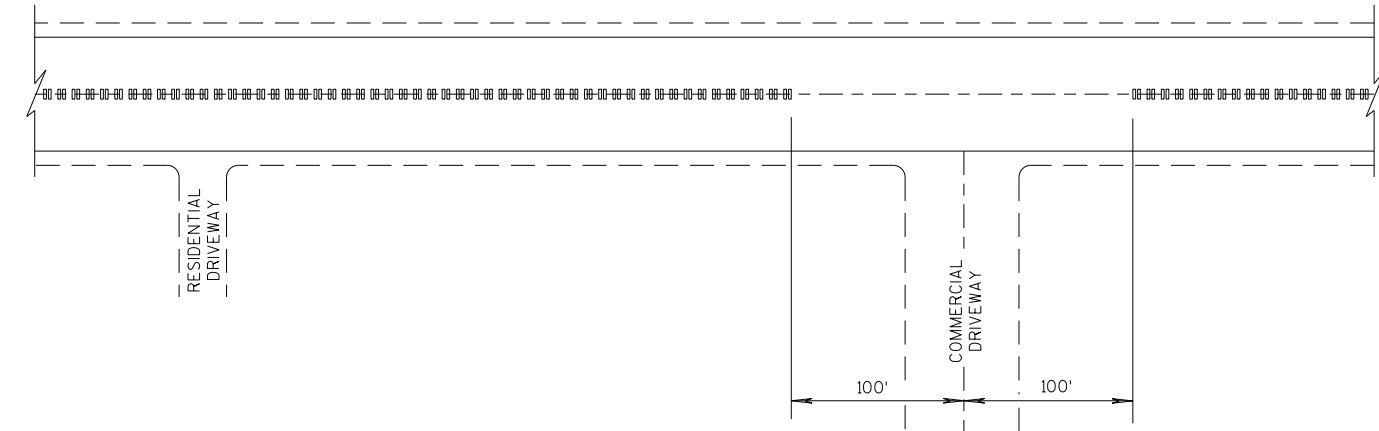
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CENTER LINE GROOVES AT INTERSECTIONS



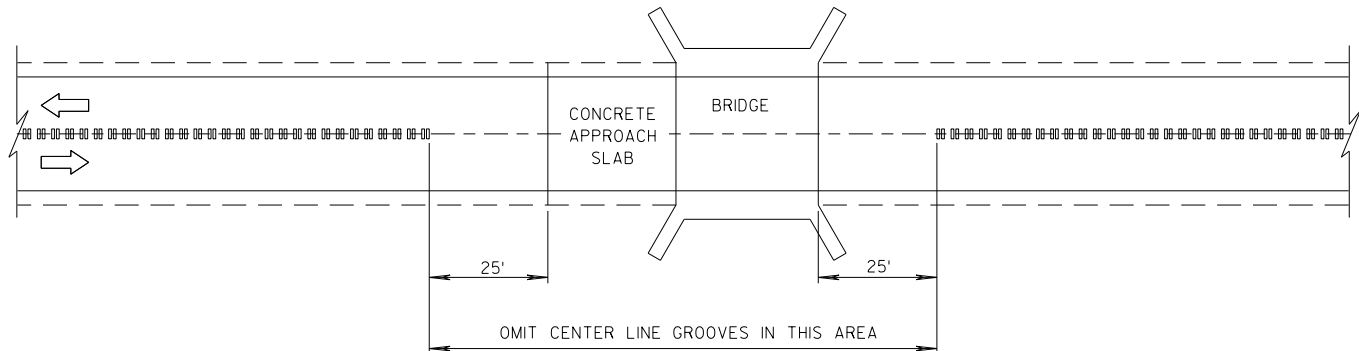
CENTER LINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)



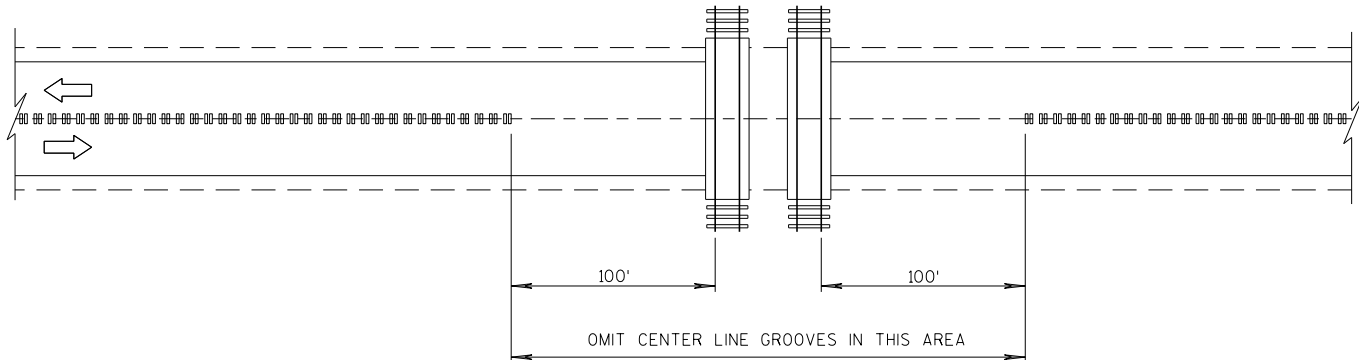
CENTER LINE GROOVES AT DRIVEWAYS

1

1 CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.

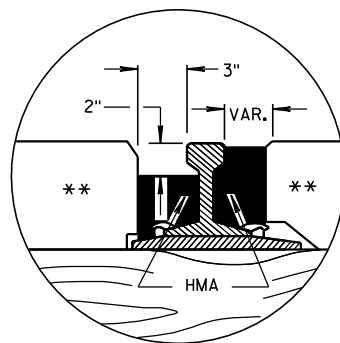
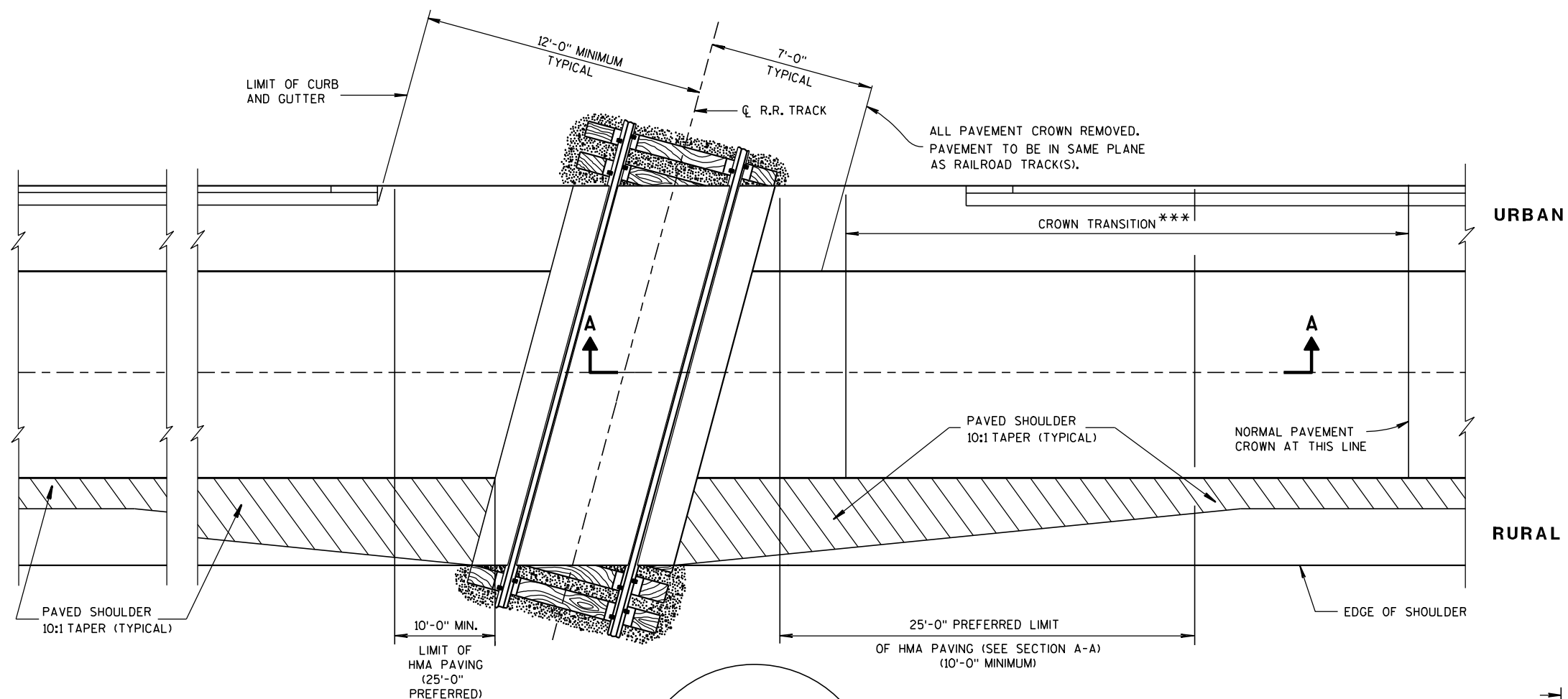


CENTER LINE GROOVES AT BRIDGES

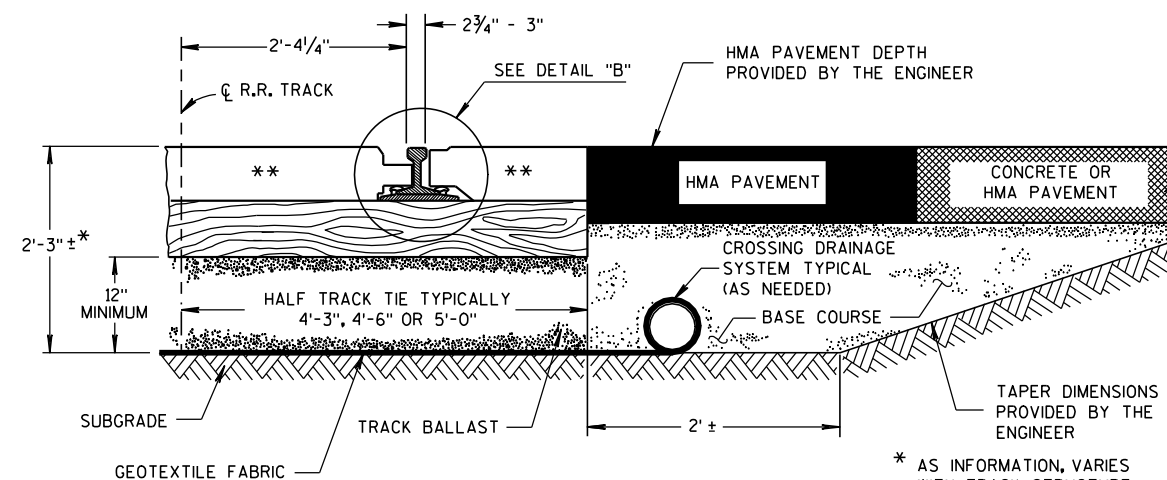


CENTER LINE GROOVES AT RAILROADS

2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING		
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION		
APPROVED 7/2018 DATE	/S/ Rodney T. ROADWAY STANDARDS DE UNIT SUPERVISOR	IT
FHWA		

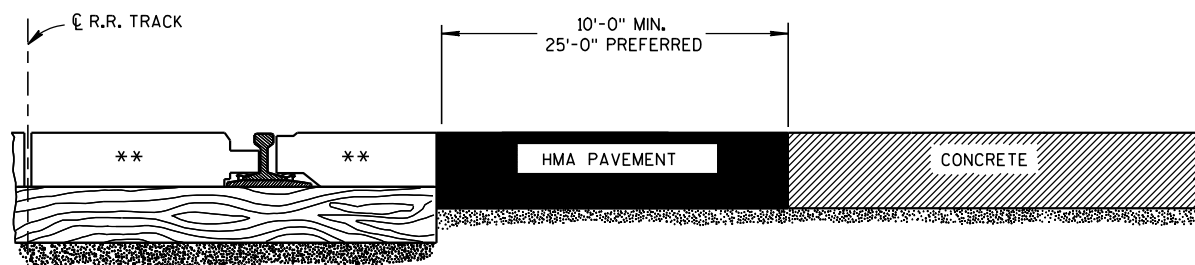


DETAIL B
HMA FLANGEWAY
AND FIELD FILLERS



TYPICAL HALF SECTION

* AS INFORMATION, VARIES WITH TRACK STRUCTURE AND SOIL CONDITIONS



SECTION A-A
CONCRETE PAVEMENT APPROACH



SECTION A-A
HMA PAVEMENT APPROACH

EXAMPLES OF PAVEMENT APPROACHES

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TIMBER, CONCRETE OR RUBBER CROSSING SURFACE MATERIAL, RAILS, TIES, BALLAST, GEOTEXTILE FABRIC AND CROSSING DRAINAGE SYSTEM BY OTHERS UNLESS OTHERWISE PROVIDED.

HMA PAVEMENT APPROACHES AND HMA PAVEMENT CROSSING SURFACES TO BE PLACED BY CONTRACTOR UNLESS OTHERWISE PROVIDED.

HMA FLANGEWAY AND FIELD FILLERS TO BE PLACED AND THOROUGHLY HAND COMPACTED BY THE CONTRACTOR WHEN NOT PROVIDED BY OTHERS. SEE DETAIL B. HMA FILLERS NOT REQUIRED WHEN RUBBER FILLERS ARE PROVIDED.

HMA PAVEMENT SHALL BE ROLLED PARALLEL TO THE TRACK.

** CROSSING SURFACE MAY BE TIMBER, RUBBER, CONCRETE, HMA PAVEMENT OR A COMBINATION OF SUCH MATERIALS.

*** CROWN TRANSITION LENGTH SHOWN ELSEWHERE IN THE PLAN.

PAVEMENT DETAILS FOR RAILROAD APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8-28-09

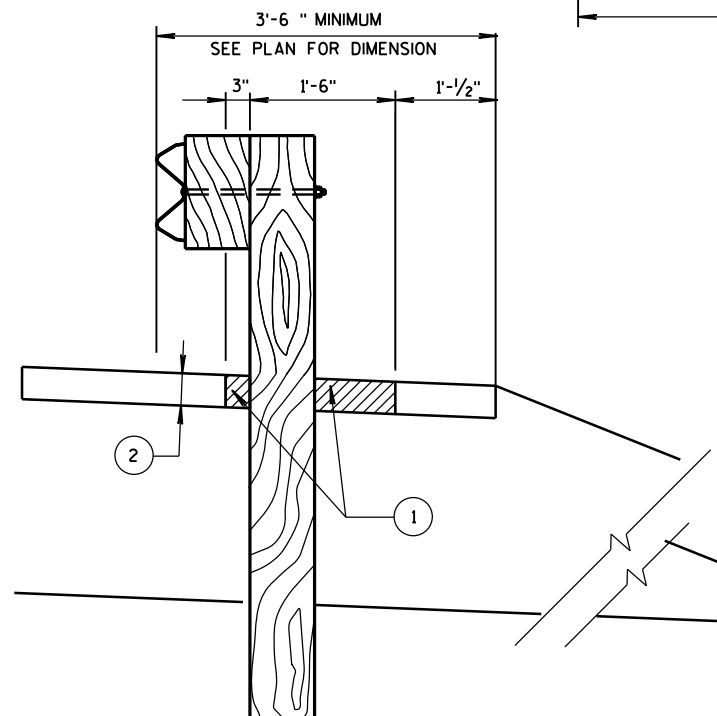
DATE

FHWA

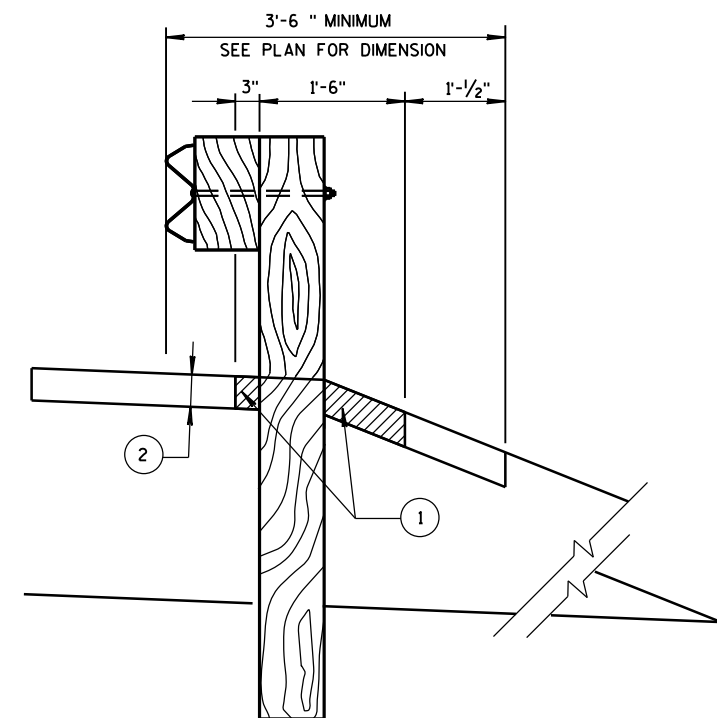
/S/ Ronald E. Adams

CHIEF, RAILROADS & HIGHWAYS DIVISION

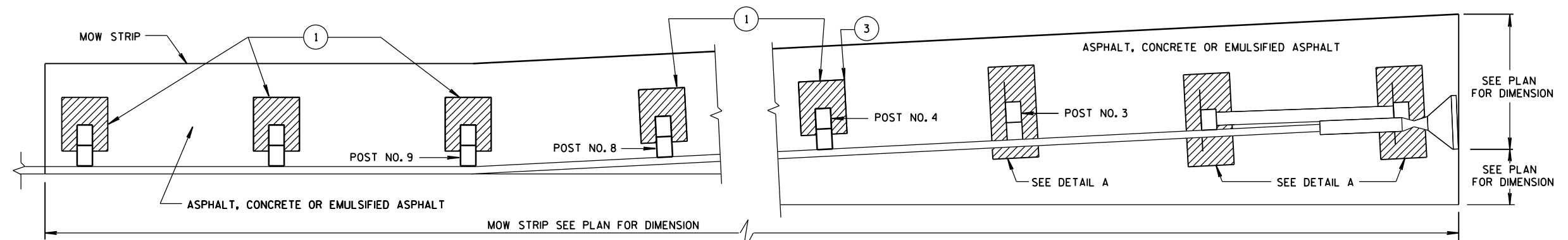
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SECTION A-A

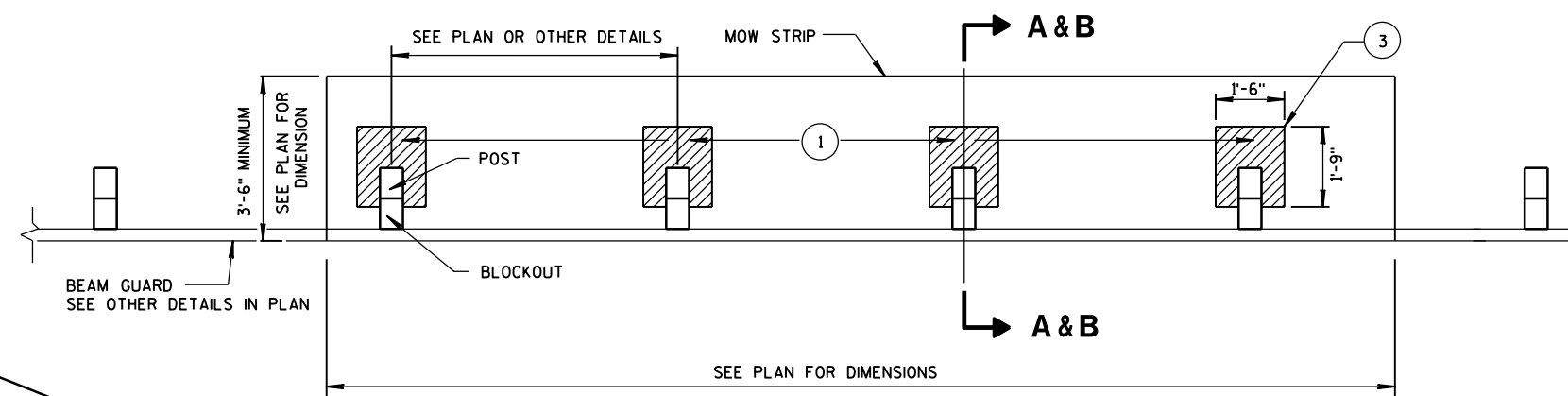


SECTION B-B



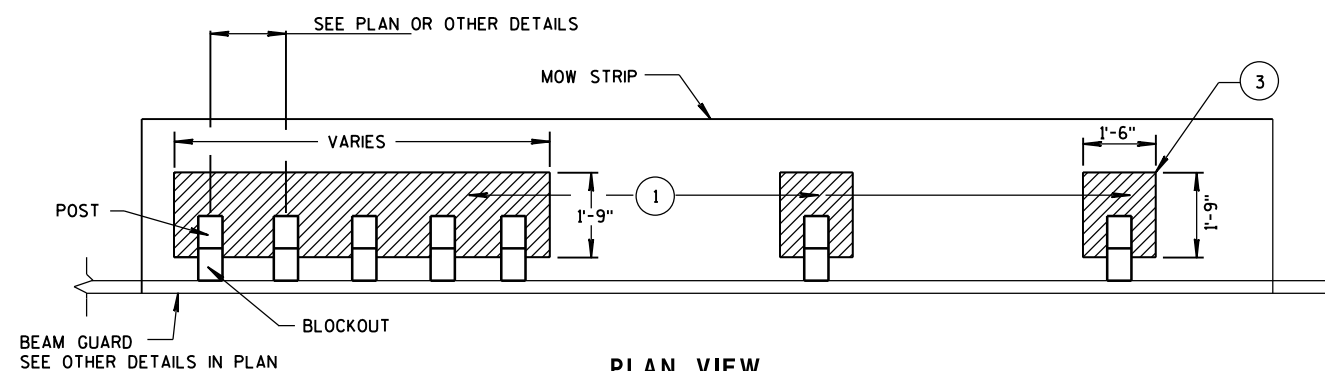
PLAN VIEW

MOW STRIP LAYOUT FOR ENERGY ABSORBING TERMINAL



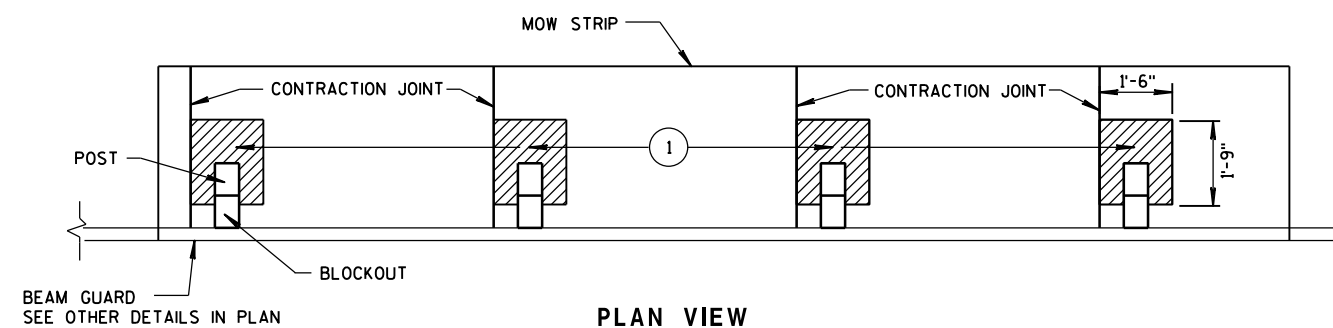
PLAN VIEW

MOW STRIP FOR TYPICAL BLOCKOUT LAYOUT



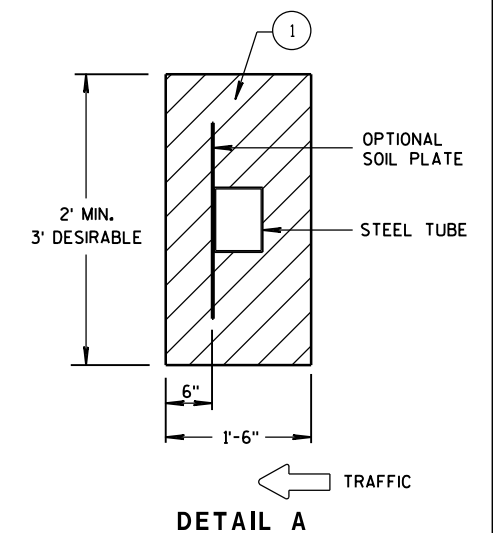
PLAN VIEW

MOW STRIP FOR TIGHT SPACING LAYOUT

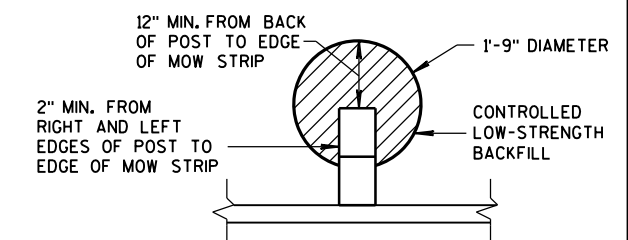


PLAN VIEW

JOINT PLACEMENT FOR CONCRETE MOW STRIP



DETAIL A

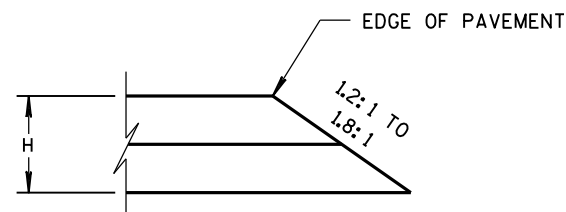
ALTERNATIVE HMA
MOW STRIP DESIGN

- ① CONTROLLED LOW-STRENGTH BACKFILL OR EMULSIFIED ASPHALT.
- ② DEPTH OF MOW STRIP:
ASPHALT - 4"
CONCRETE - 4"
EMULSIFIED ASPHALT - 1" OR LESS
- ③ FOR EMULSIFIED ASPHALT MOW STRIP LEAVE OUTS NOT REQUIRED. (TYPICAL FOR ALL POSTS.)

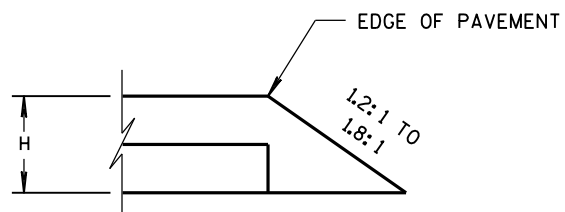
GUARDRAIL MOW STRIP

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

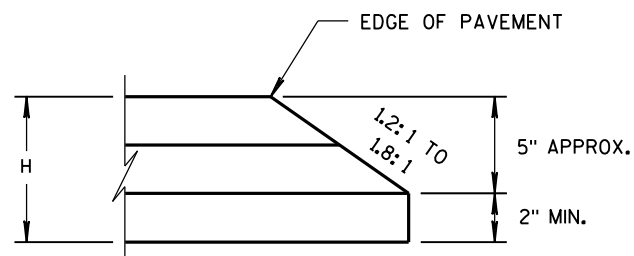
APPROVED
June 2014 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS 091 NT
FHWA ENGINEER



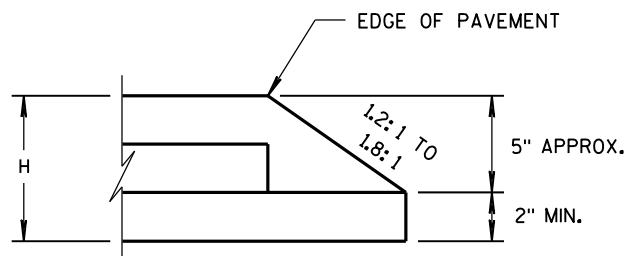
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

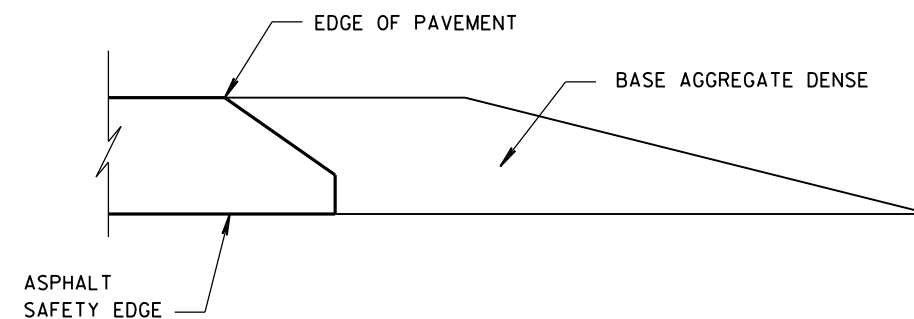


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

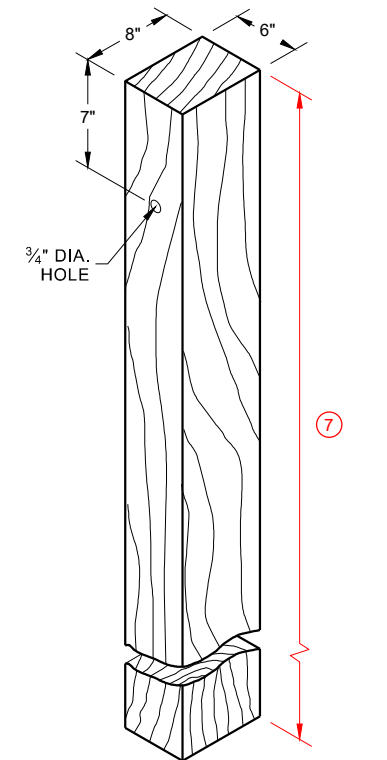
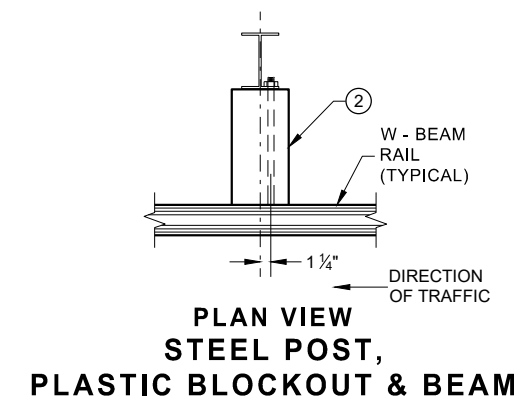
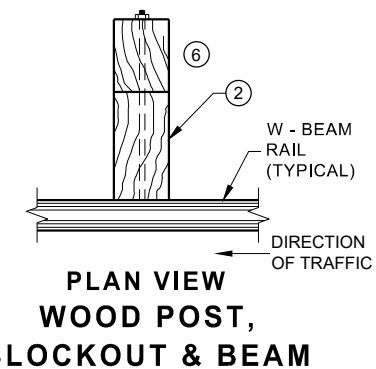
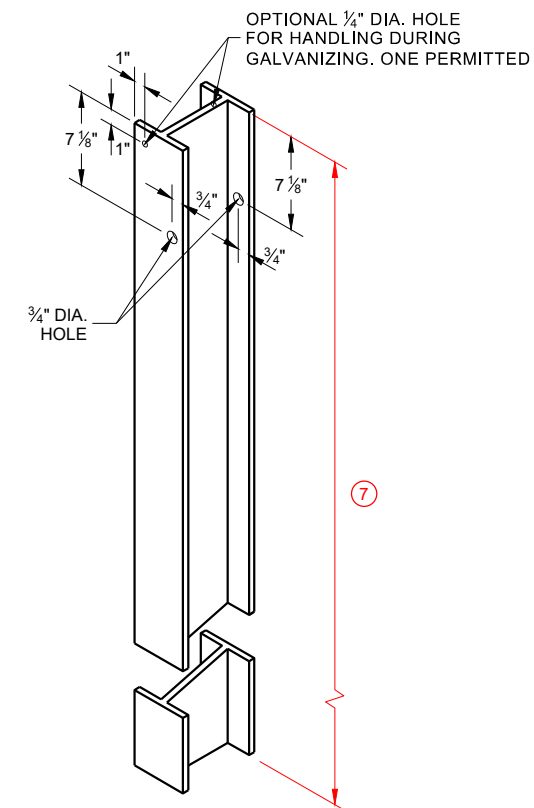
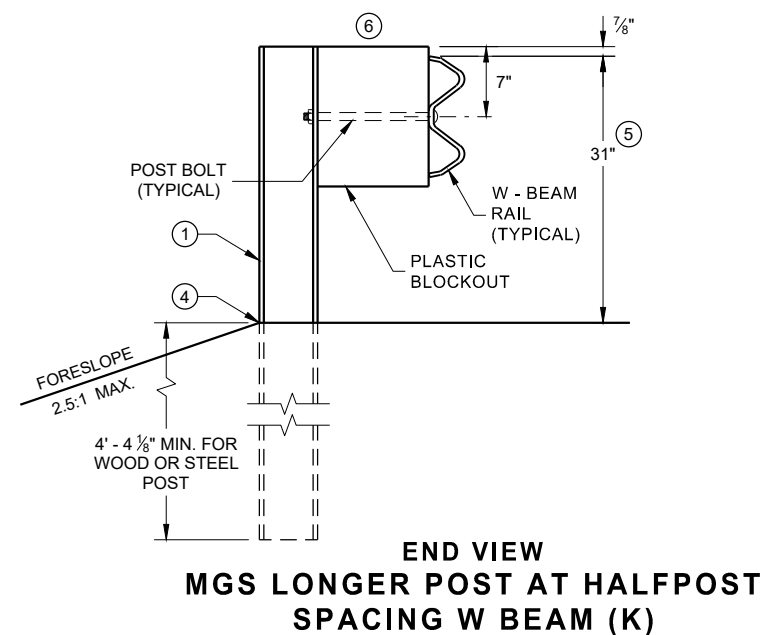
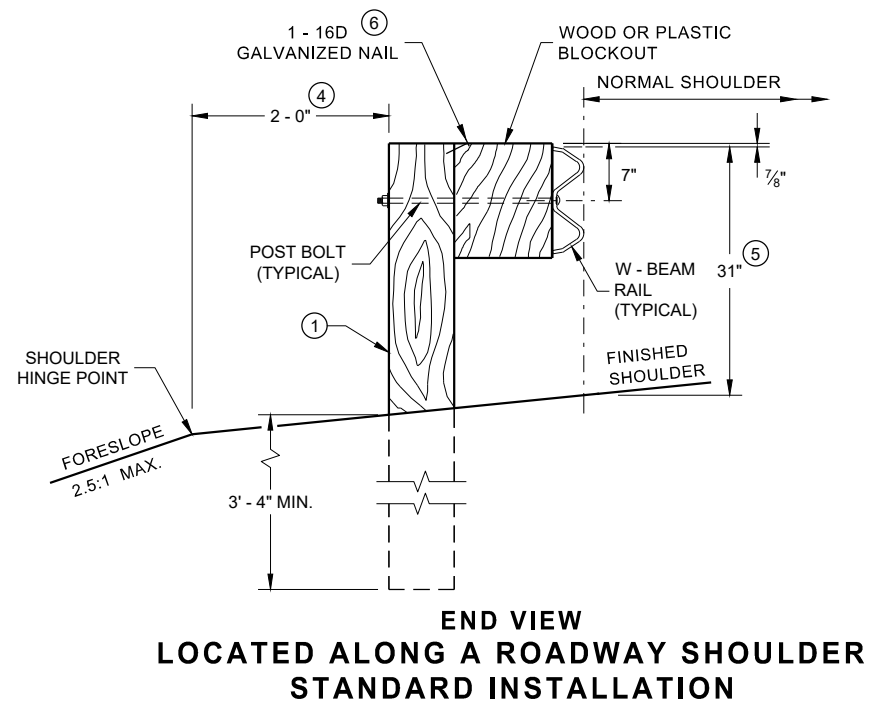
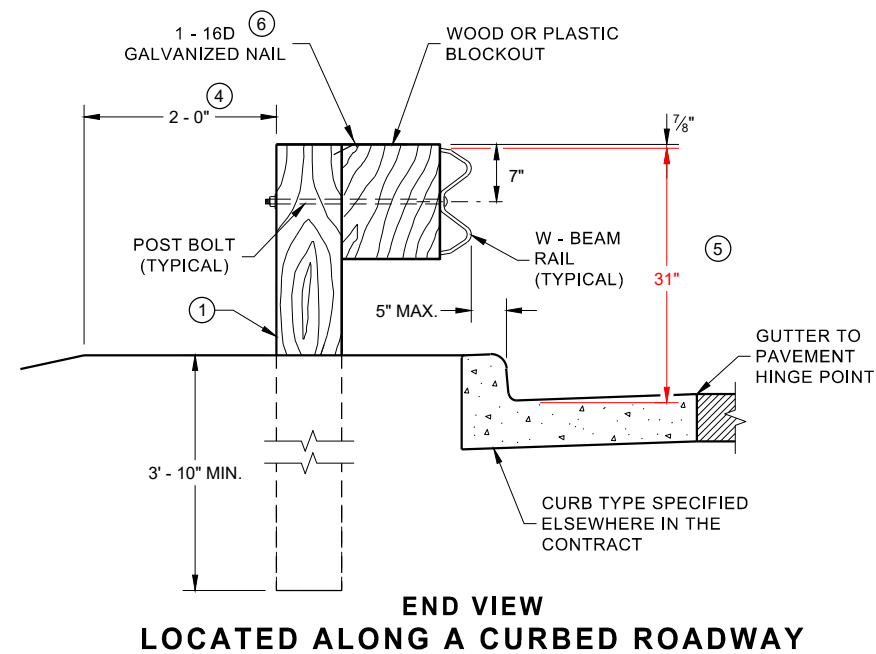
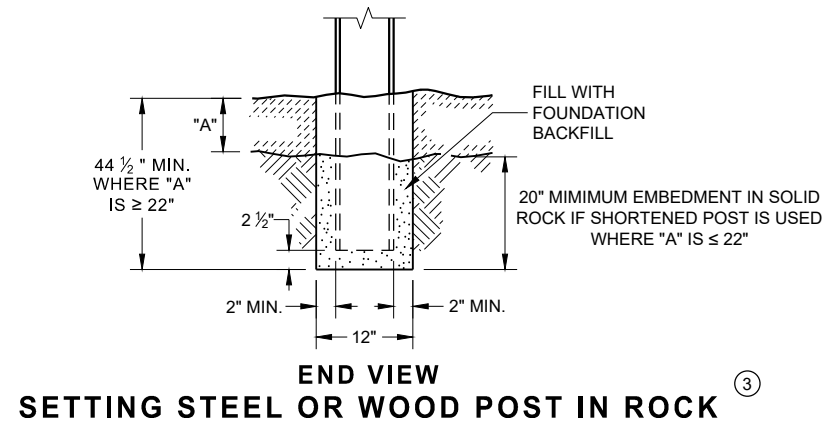
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/2012
DATE
FHWA

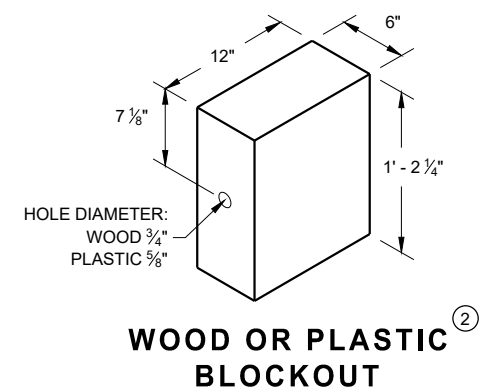
/s/ Jerry H. Zoog
ROADWAY STANDARDS
ENGINEER

ENT

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

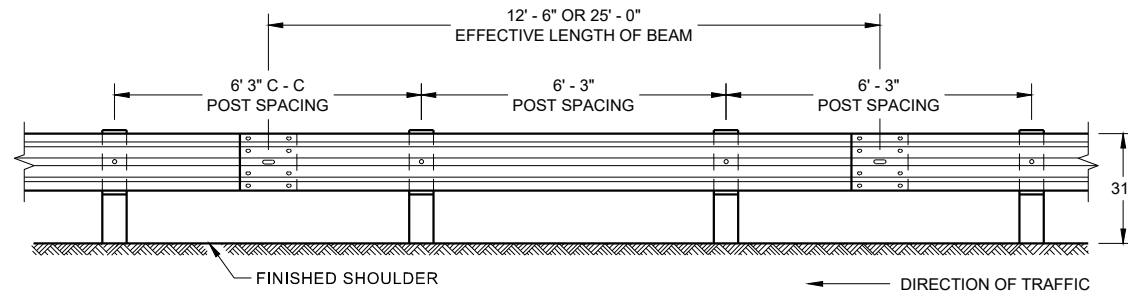


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

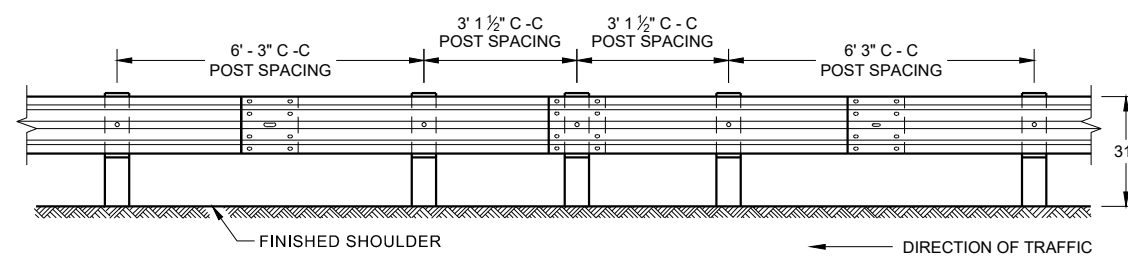


**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

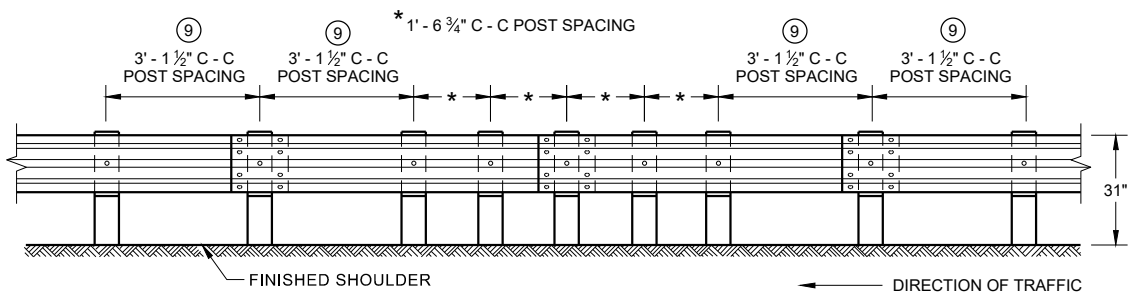
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 93



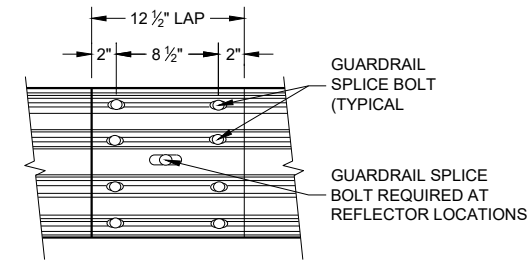
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



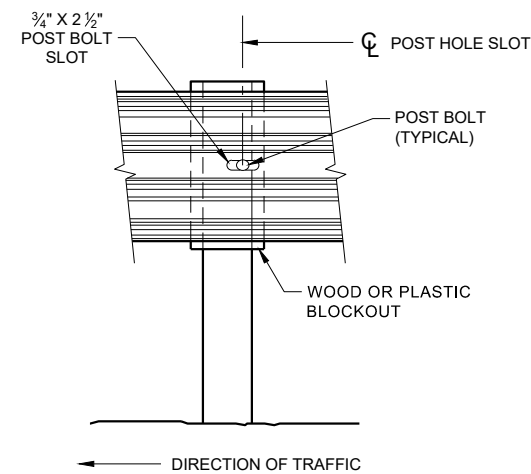
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



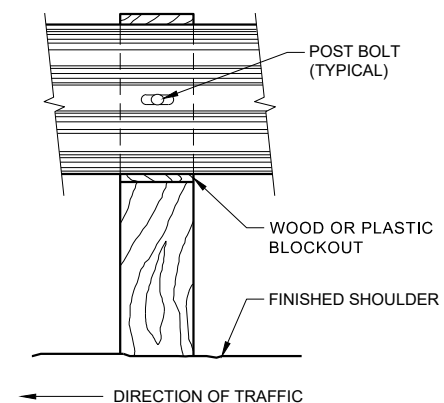
**FRONT VIEW
QUARTER POST SPACING (QS)**



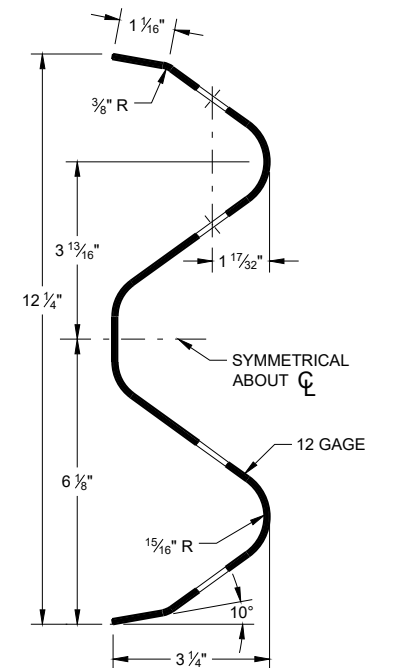
**FRONT VIEW
MID-SPAN BEAM SPLICE**



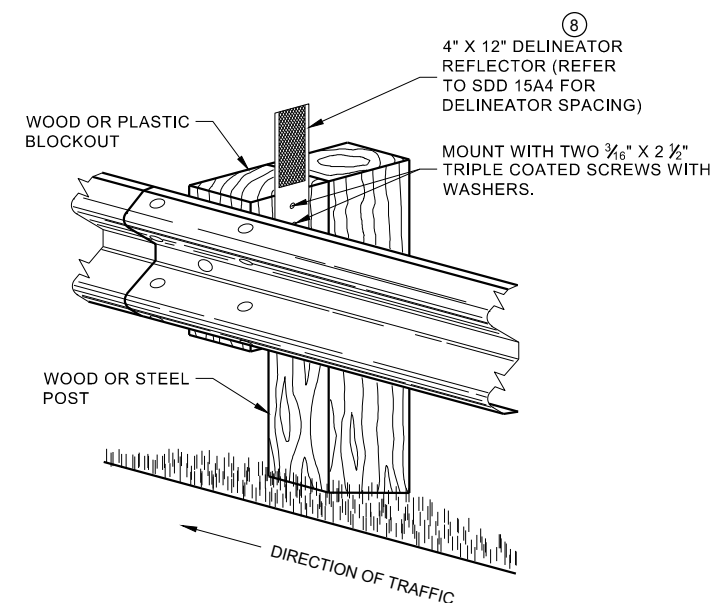
FRONT VIEW AT STEEL POST



FRONT VIEW AT WOOD POST



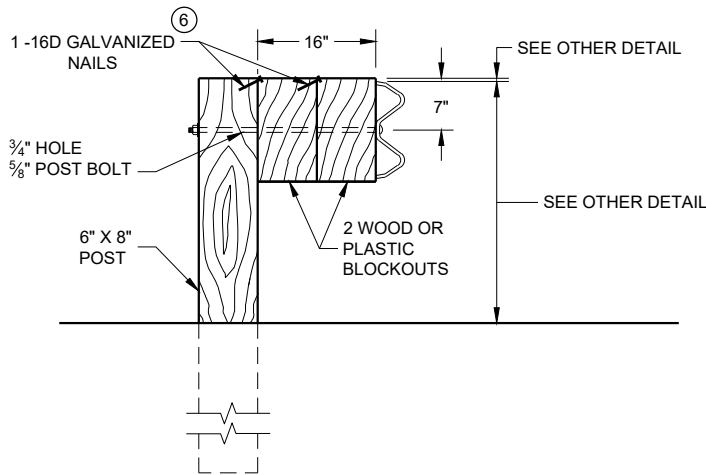
SECTION THRU W-BEAM RAIL



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

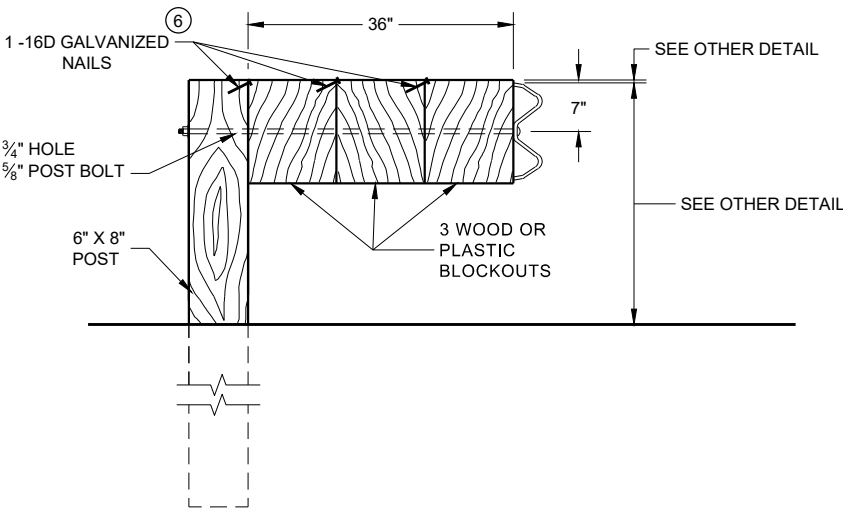
GENERAL NOTES

- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/4" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

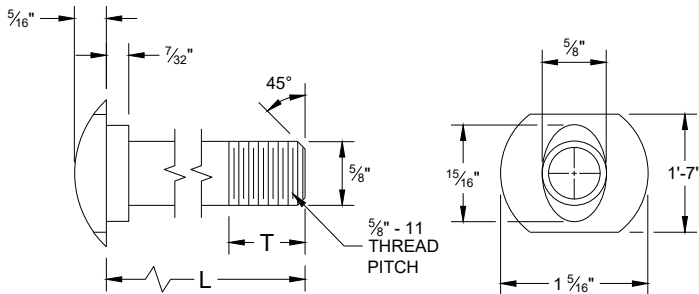
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

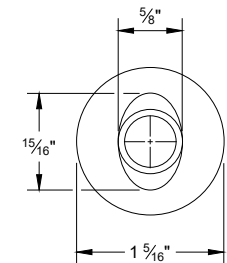
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
 - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

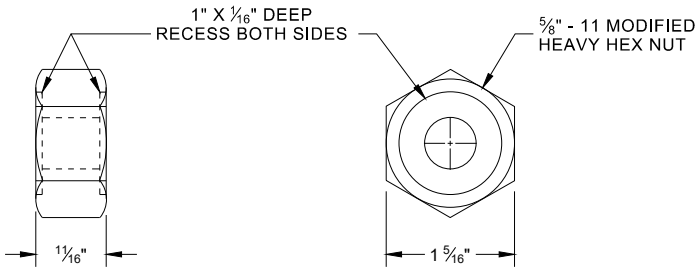


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

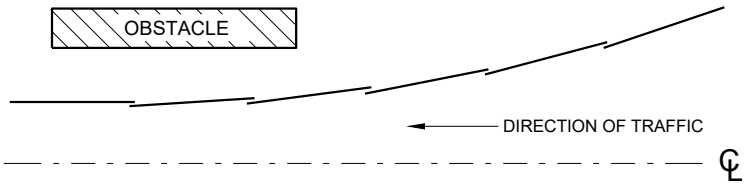


ALTERNATE BOLT HEAD

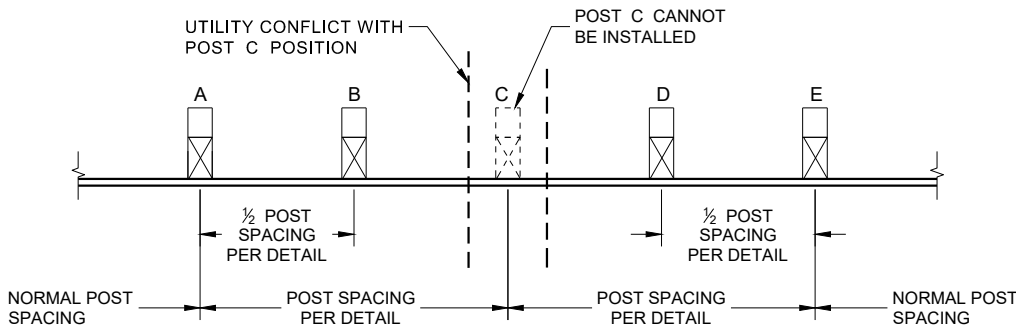


POST BOLT, SPLICE BOLT
AND RECESS NUT

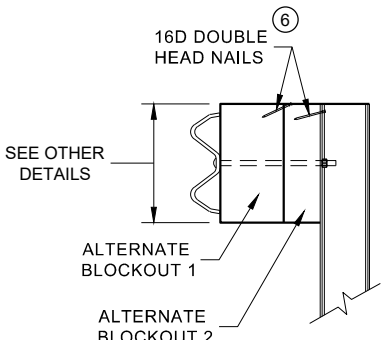
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



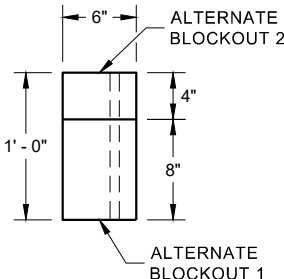
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

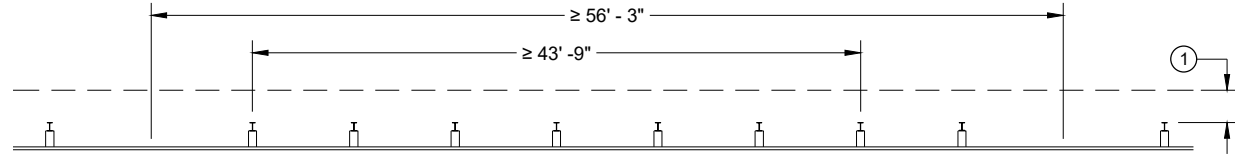


PLAN VIEW

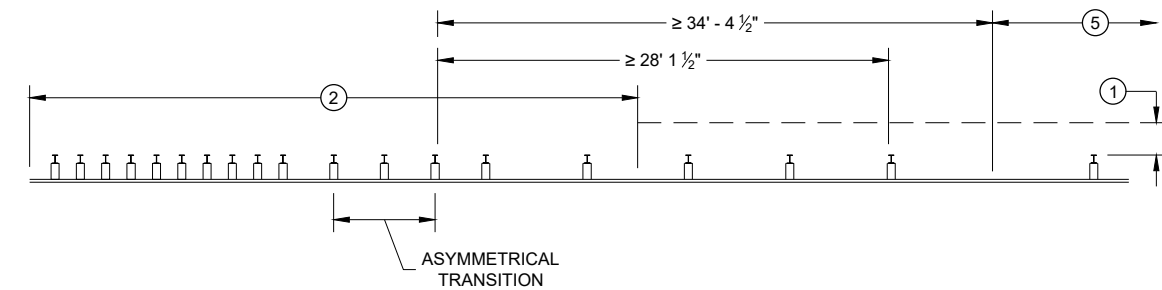
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

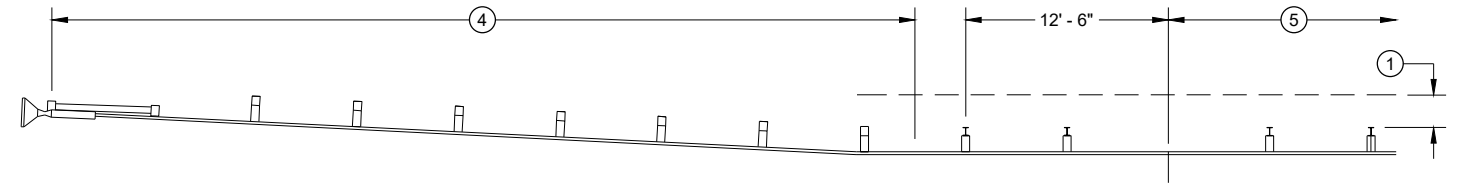
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



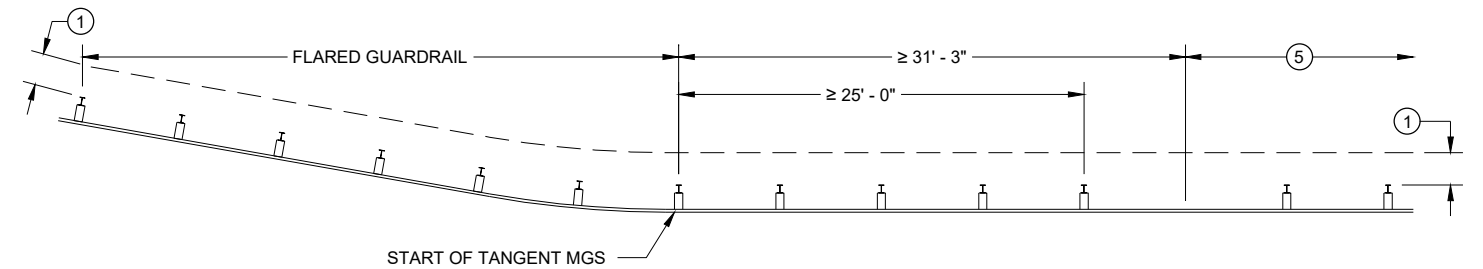
MISSING POST IN NORMAL BEAM GUARD RUN



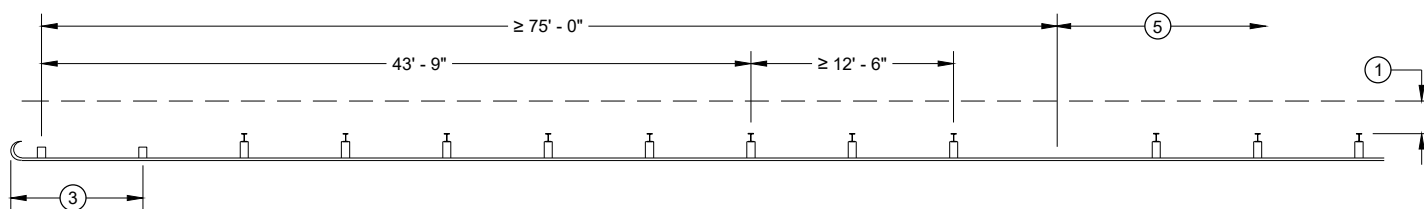
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



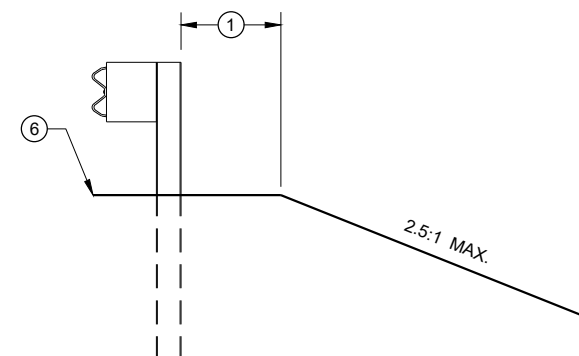
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018
DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR

FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
 - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
 - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
 - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
 - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

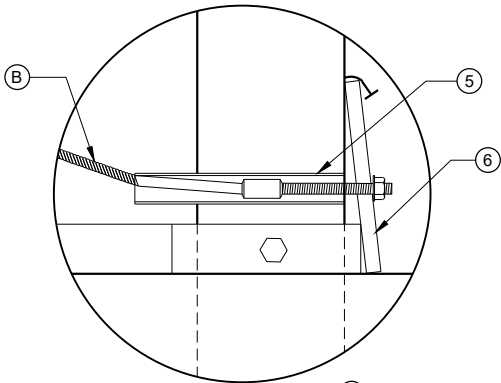
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

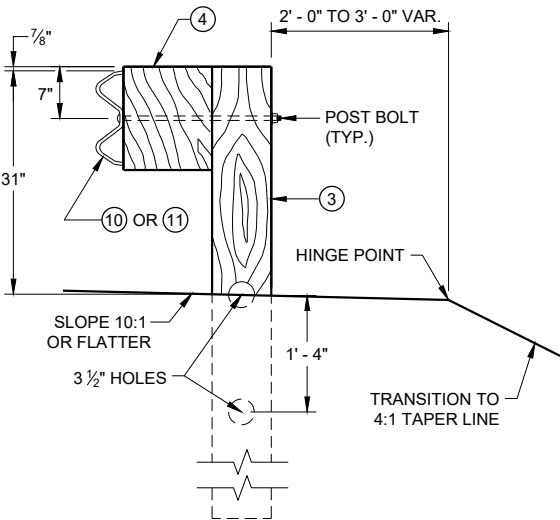
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

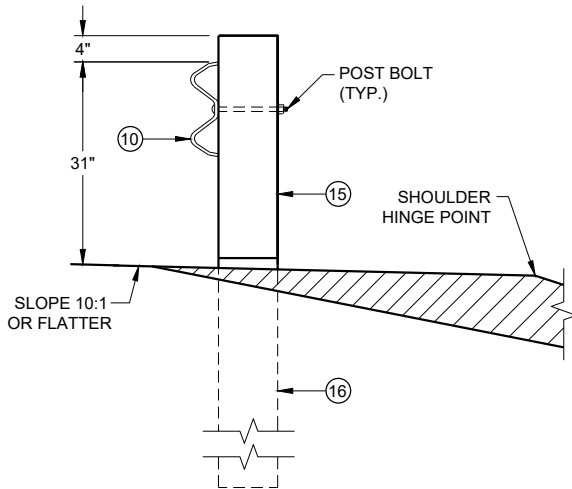
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



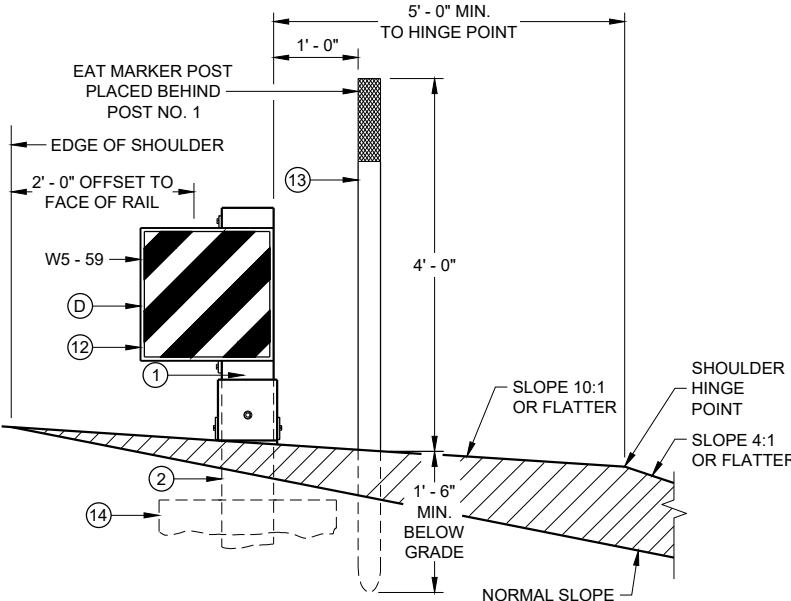
DETAIL "A"



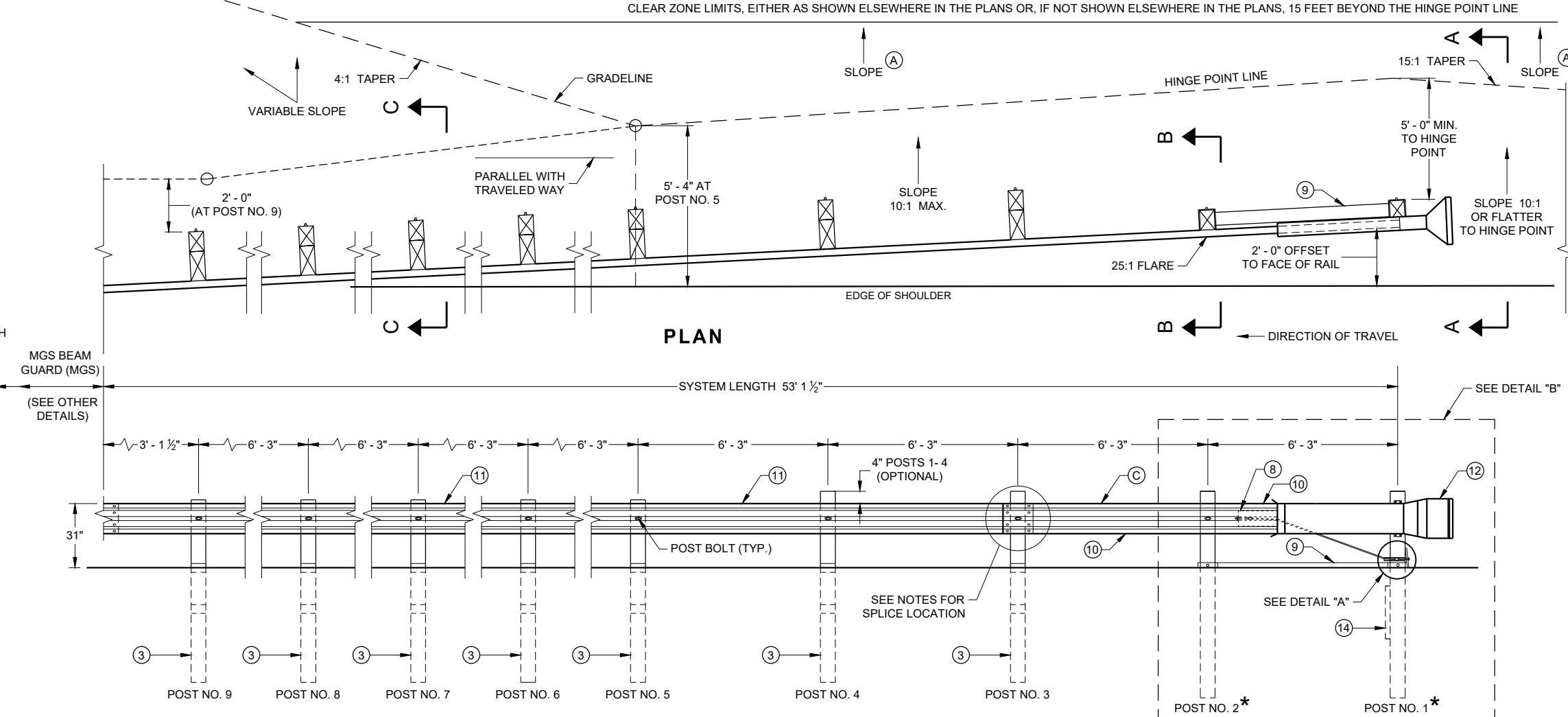
SECTION C - C
TYPICAL AT POST NOS. 3 - 9



SECTION B - B
TYPICAL AT POST NO. 2*

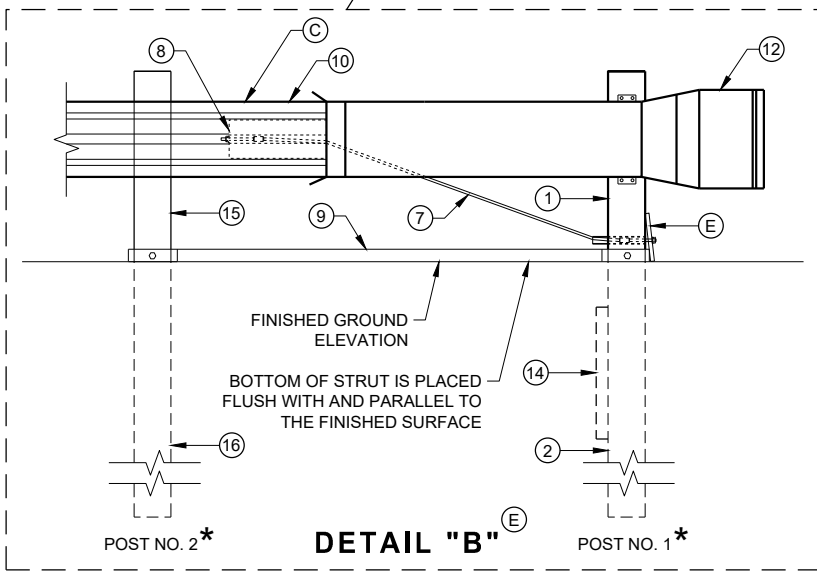


SECTION A - A
TYPICAL AT POST NO. 1*



PLAN

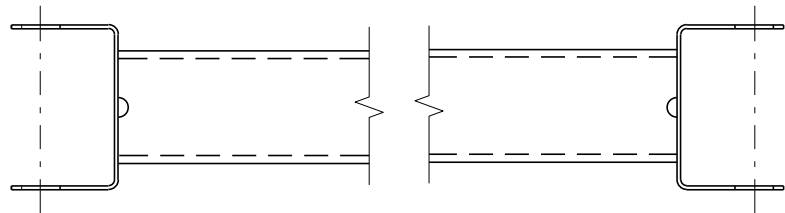
ELEVATION



DETAIL "B"

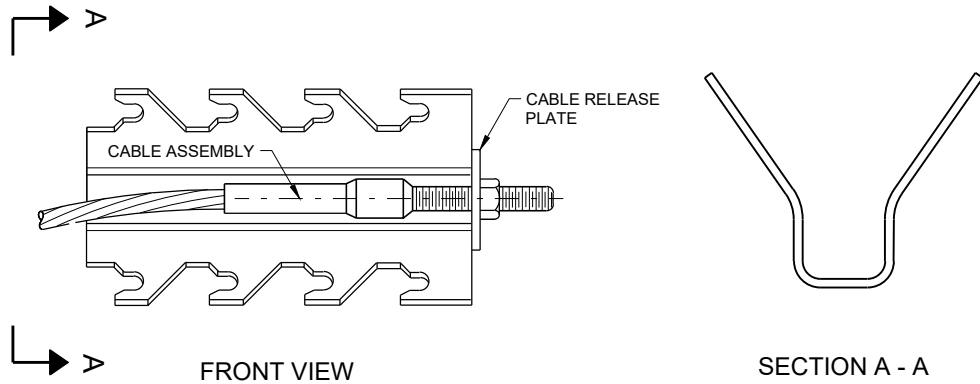
MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

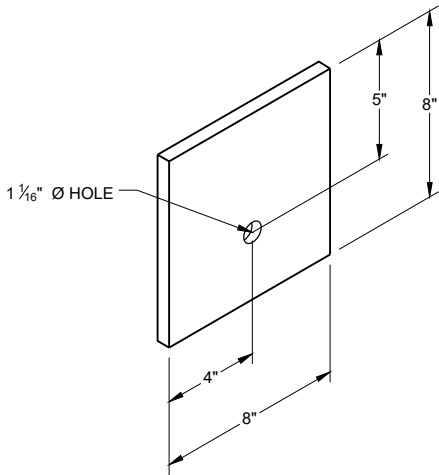


GENERIC GROUND STRUT⁹ ^E

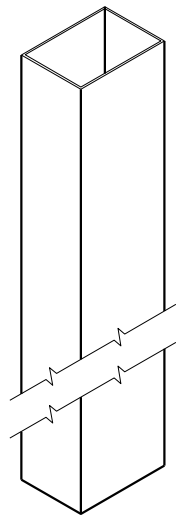
BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



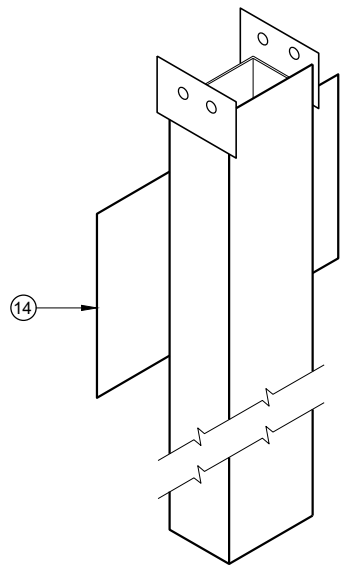
GENERIC ANCHOR CABLE BOX⁹ ^E



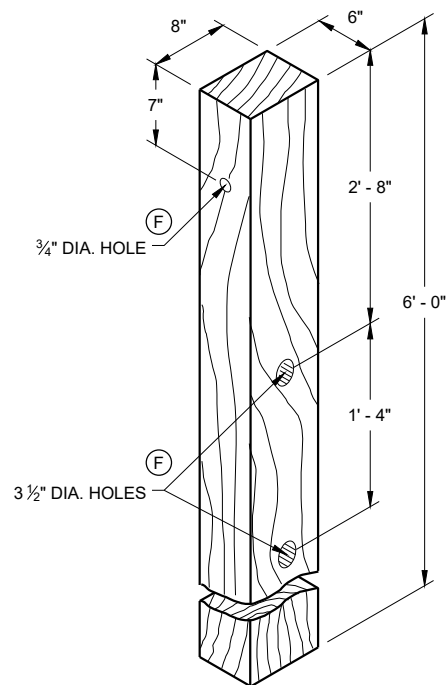
BEARING PLATE⁶ ^E



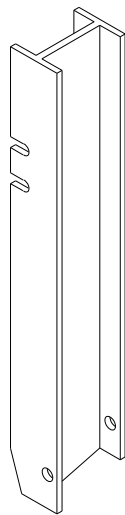
UPPER POST NO. 1 ⁽¹⁾ (E)



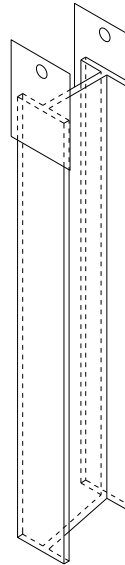
LOWER POST NO. 1 ⁽²⁾ (E)



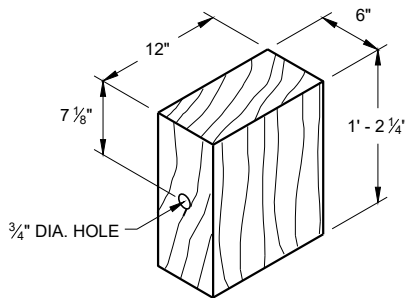
WOOD CRT POST ⁽³⁾ (E)
POSTS NUMBER 3-9



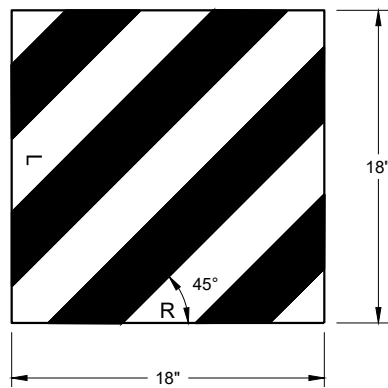
UPPER POST NO. 2 ⁽¹⁵⁾ (E)



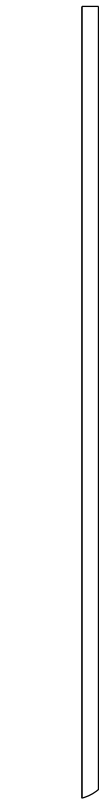
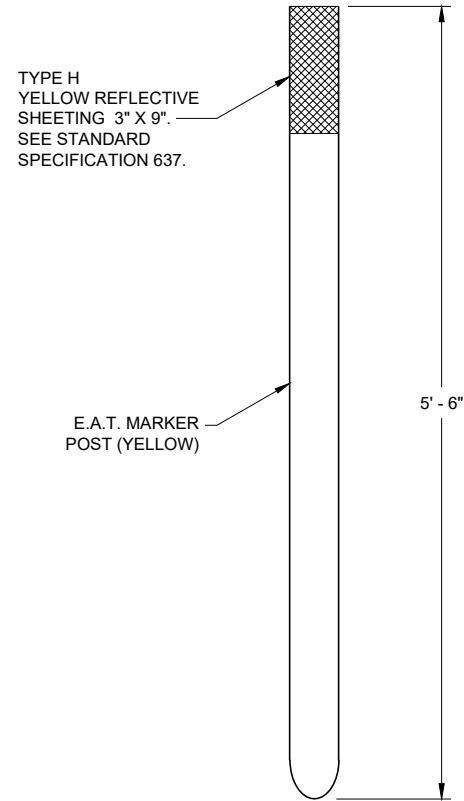
LOWER POST NO. 2 ⁽¹⁶⁾ (E)



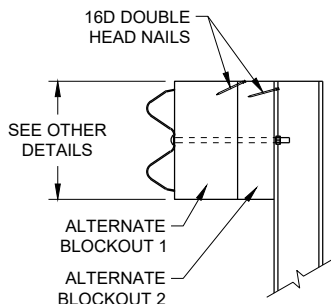
WOOD BLOCKOUT ⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



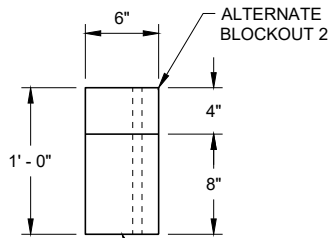
REFLECTIVE SHEETING DETAIL ^(E)



E.A.T. MARKER POST ⁽¹³⁾



SIDE VIEW



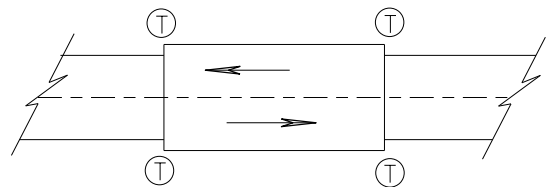
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

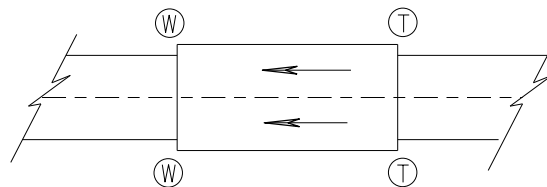
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 DATE
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

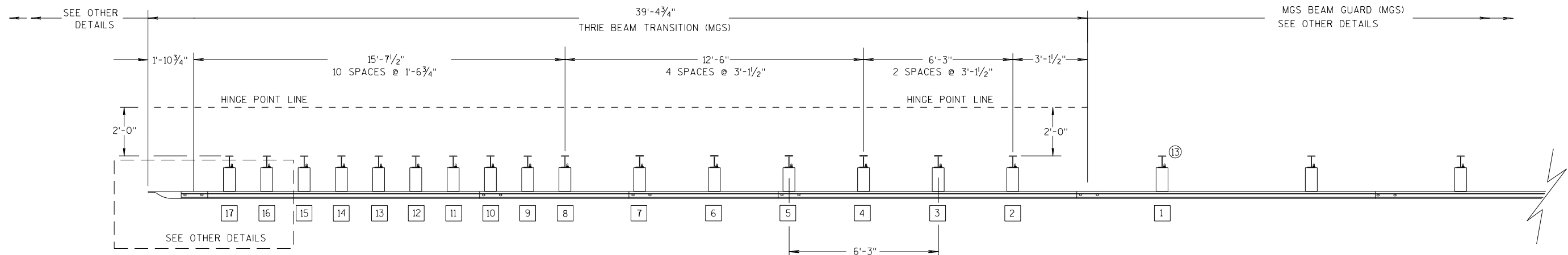
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

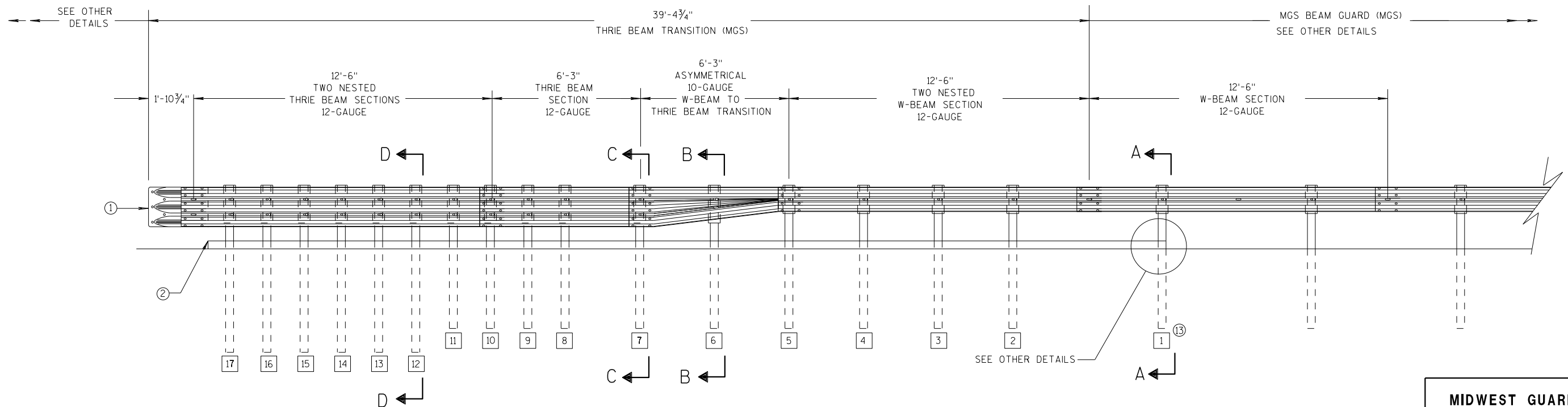
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

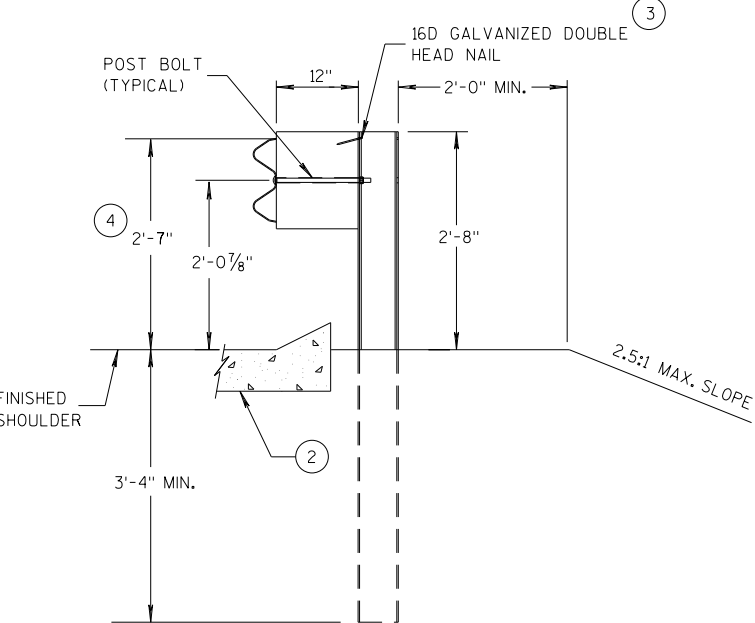
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

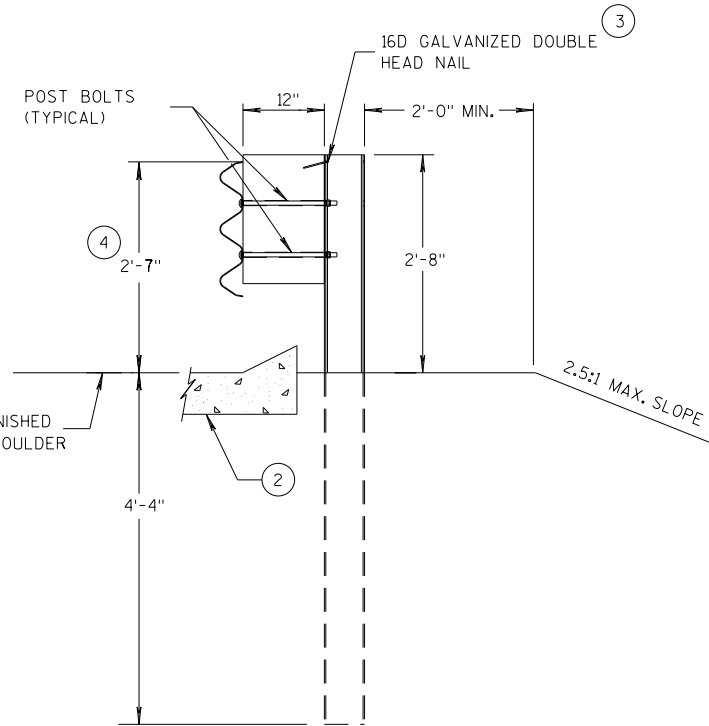
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

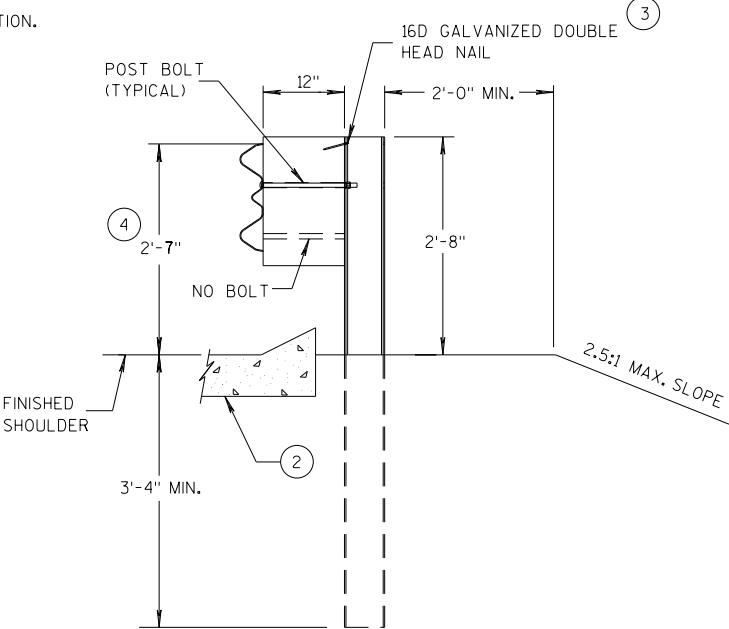
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



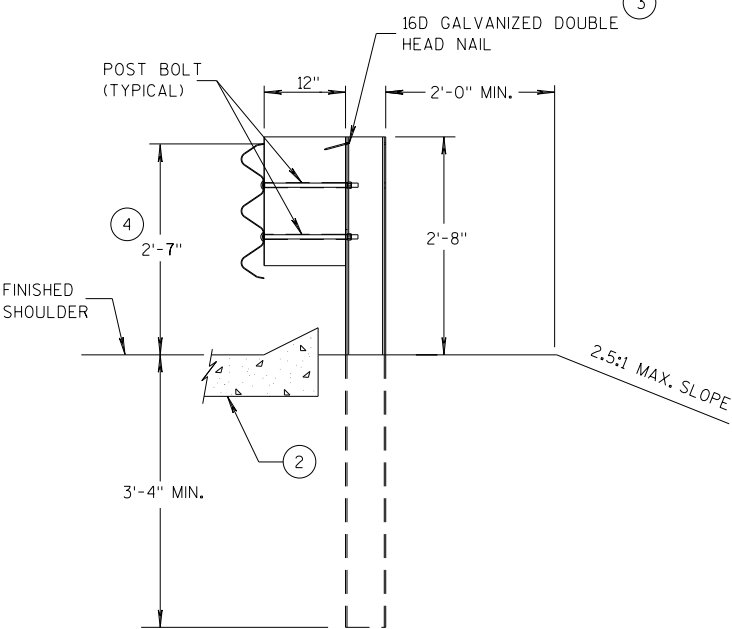
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

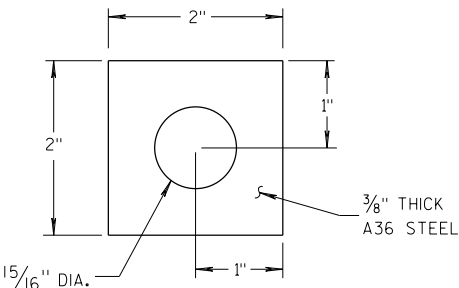
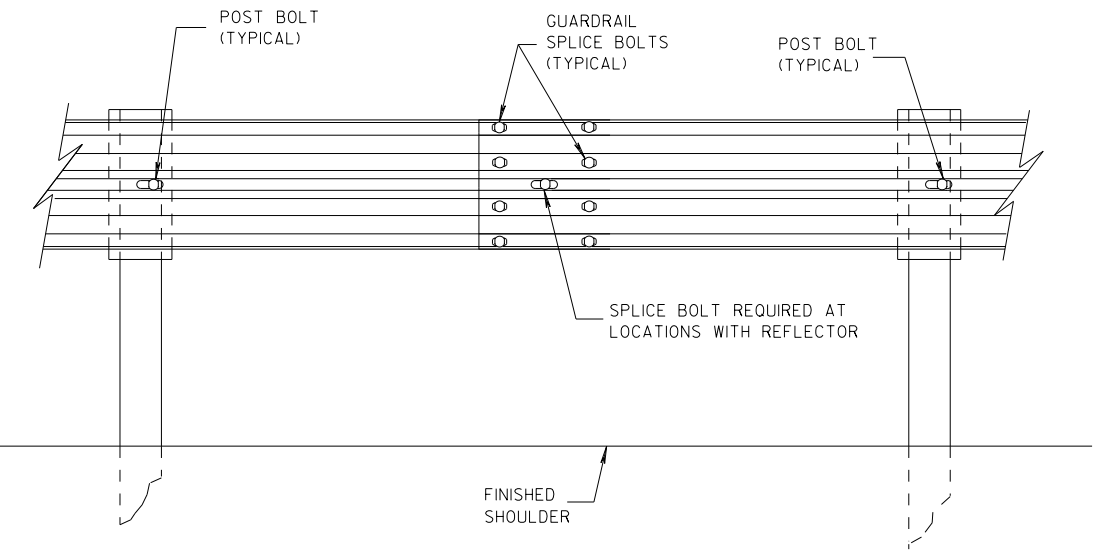
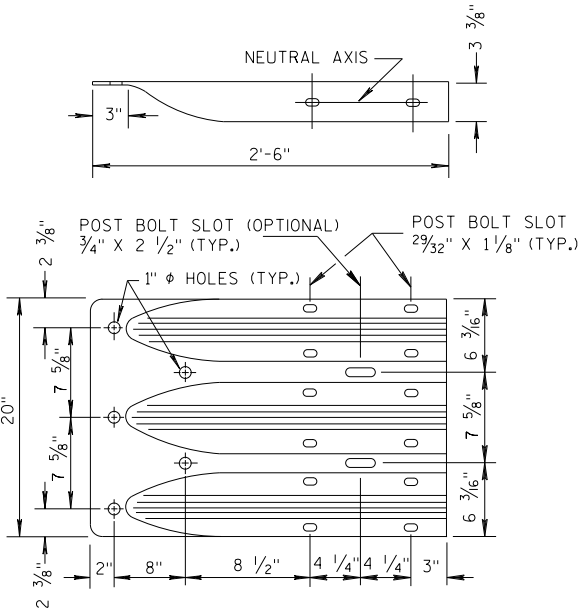


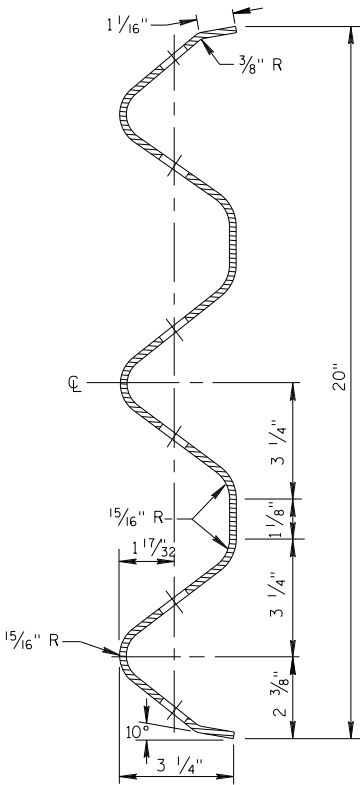
PLATE WASHER DETAIL



SPLICE DETAIL



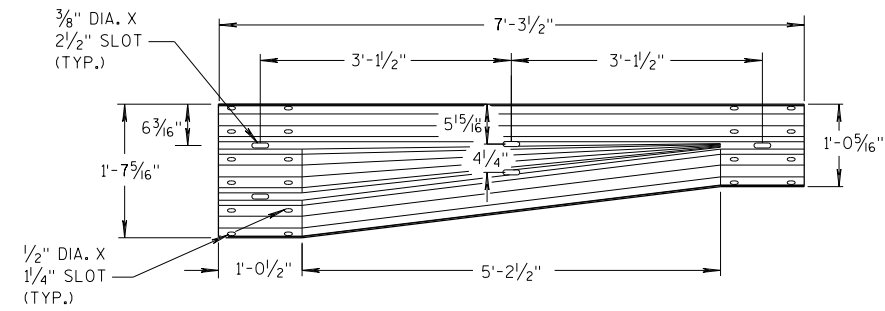
THRIE BEAM
TERMINAL CONNECTOR



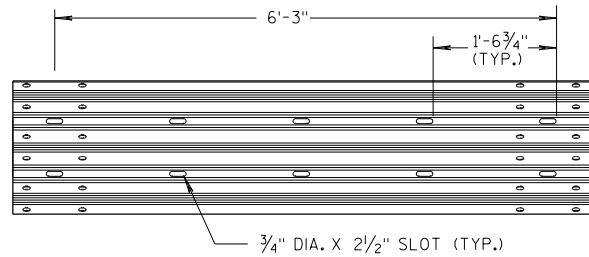
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

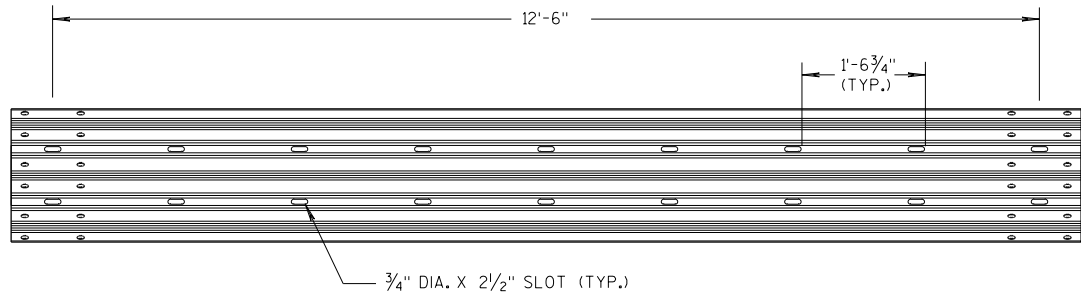
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



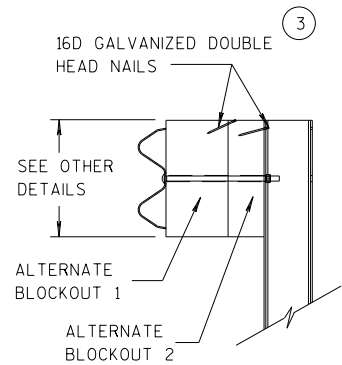
W-BEAM TO THRIE BEAM TRANSITION SECTION



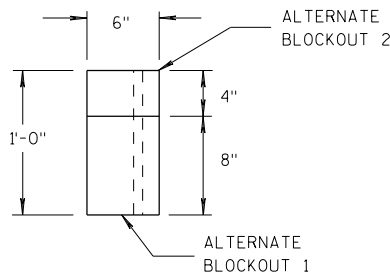
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

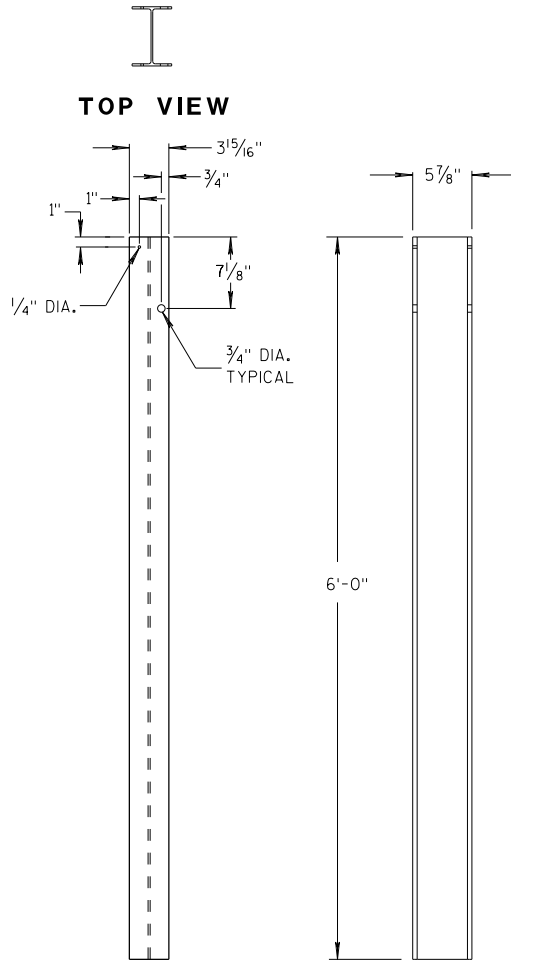


SIDE VIEW



TOP VIEW

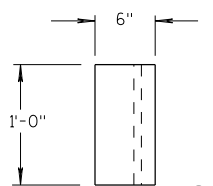
ALTERNATE WOOD BLOCKOUT DETAIL



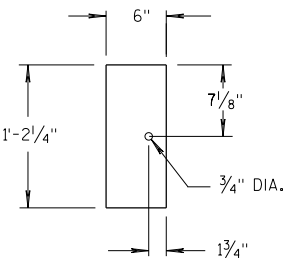
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

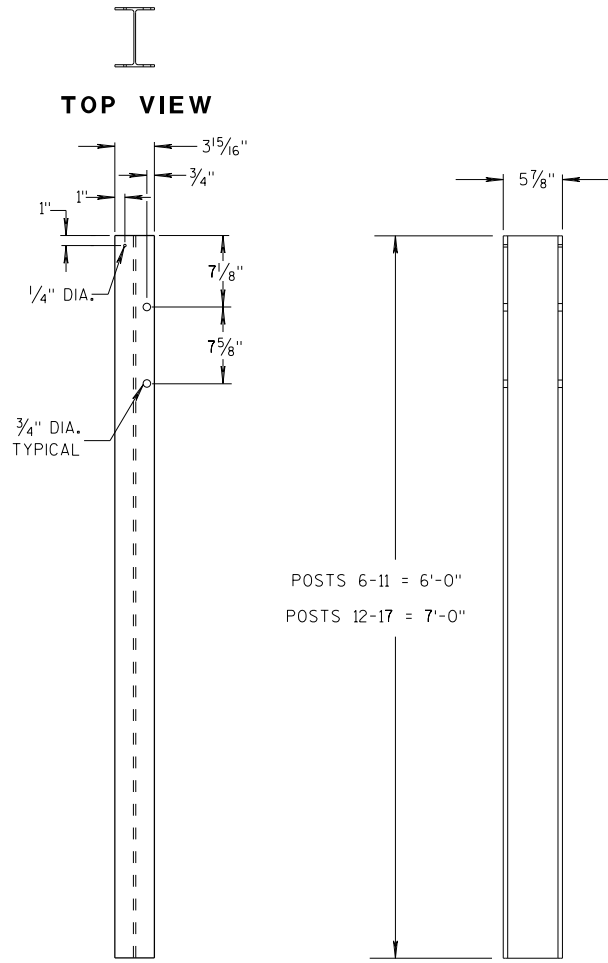


TOP VIEW



FRONT VIEW

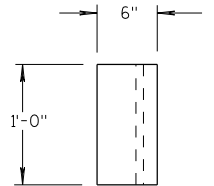
BLOCKOUT POSTS 1-5



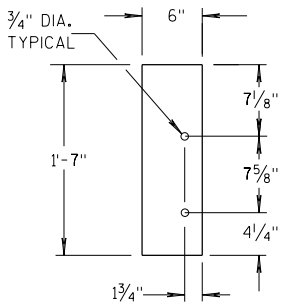
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

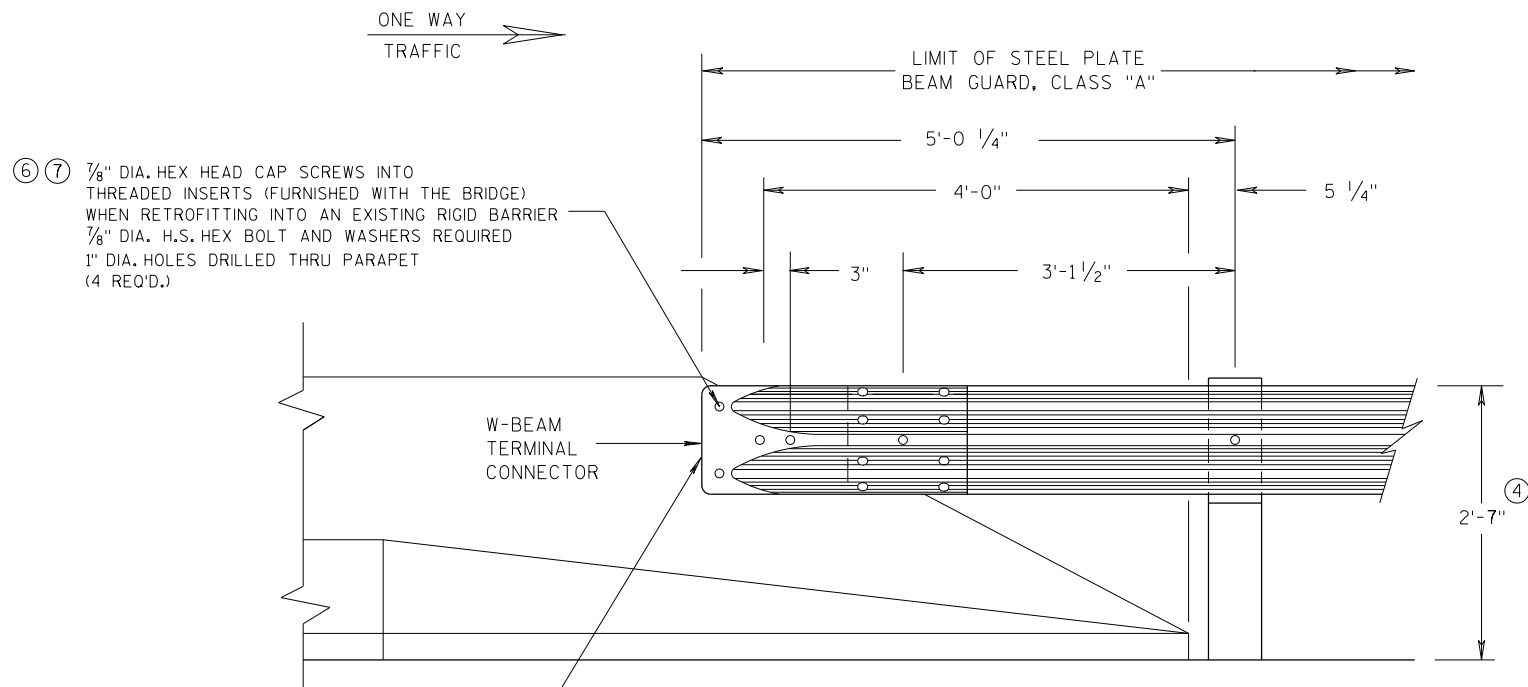
(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

(13) STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 102

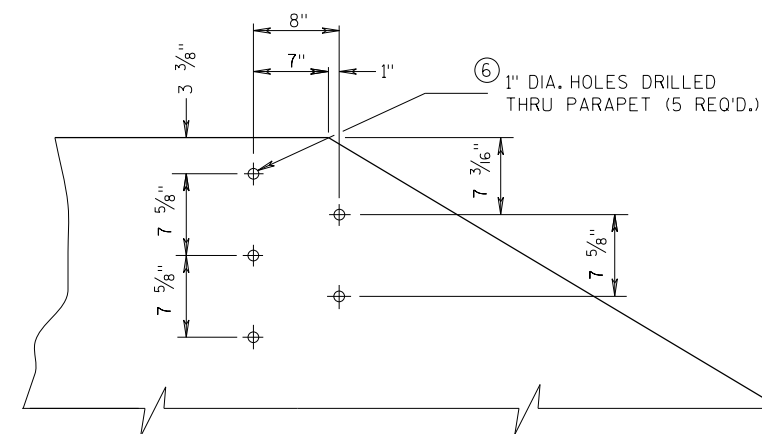


WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

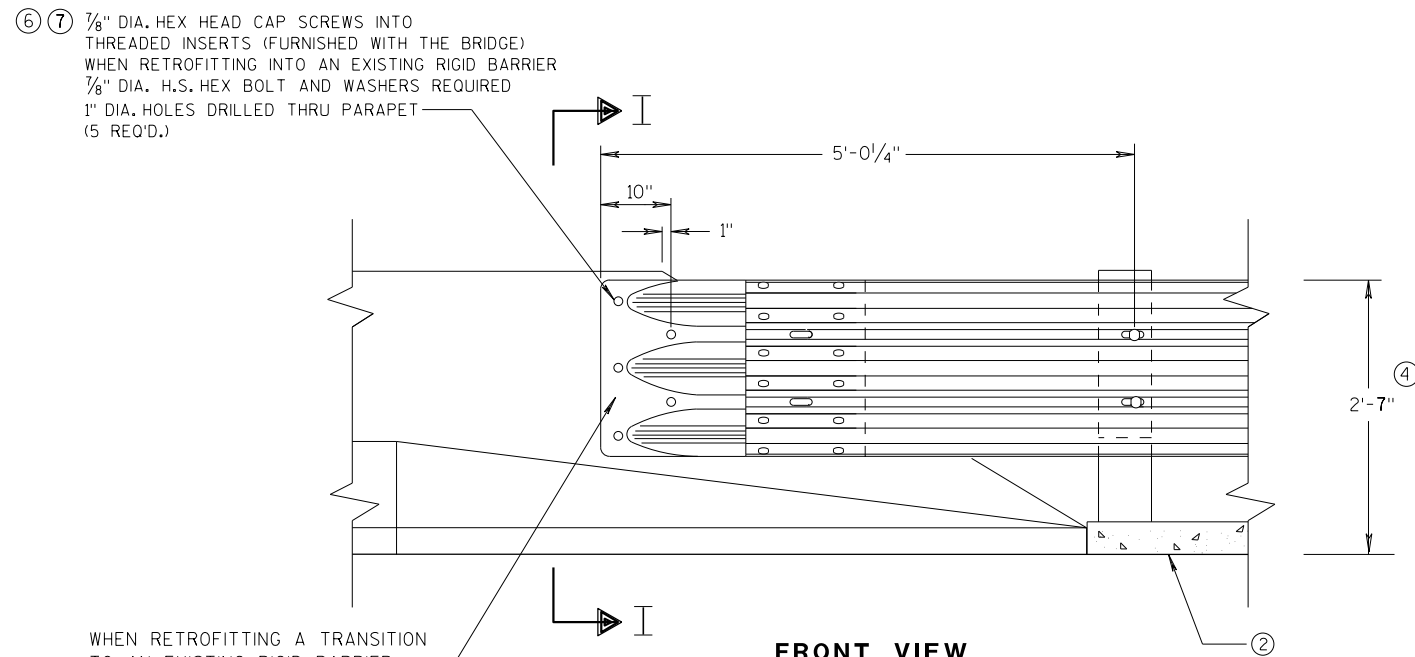
W BEAM CONNECTION TO PARAPETS WITH SLOPED ENDS
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

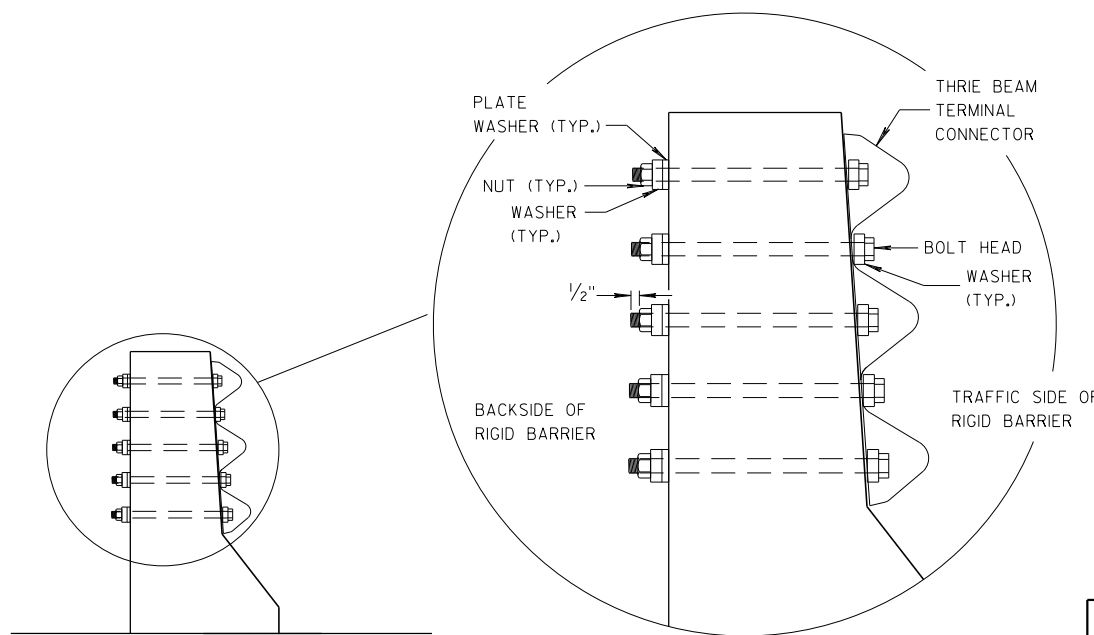


DRILL HOLE LOCATION AND PATTERN FOR THRIE BEAM CONNECTION



WHEN RETROFITTING A TRANSITION TO AN EXISTING RIGID BARRIER, INSTALL PLATE WASHERS ON BACKSIDE OF RIGID BARRIER.

THRIE BEAM CONNECTION TO BRIDGE PARAPETS WITH SLOPED ENDS

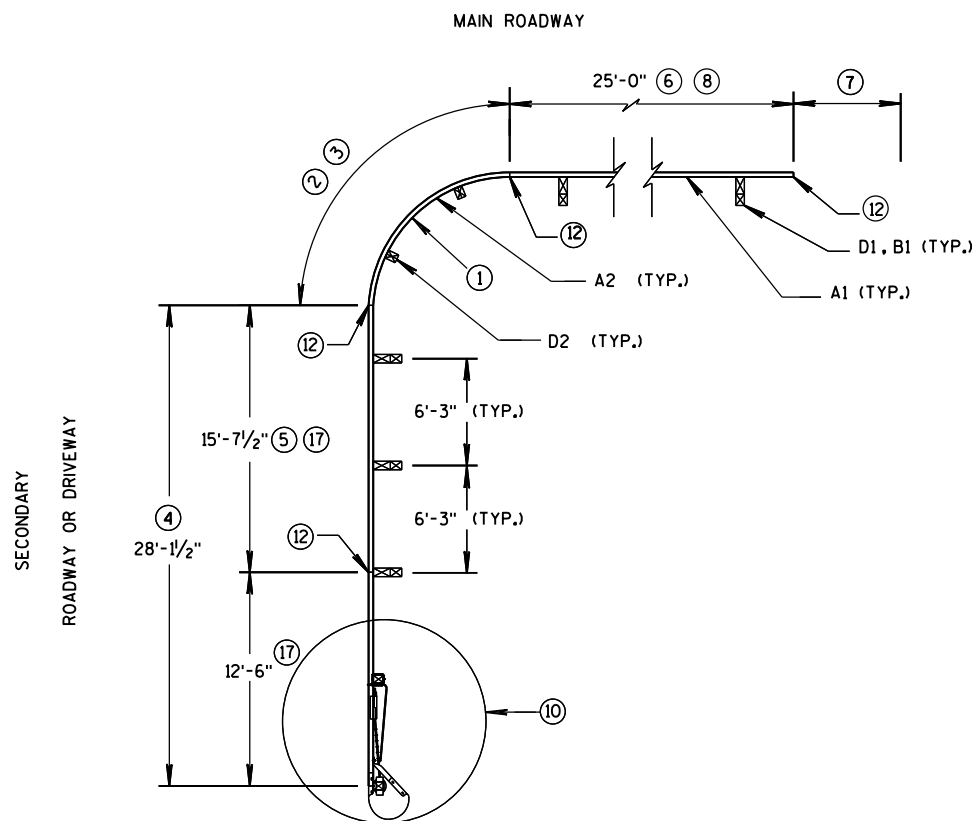


SECTION I-I

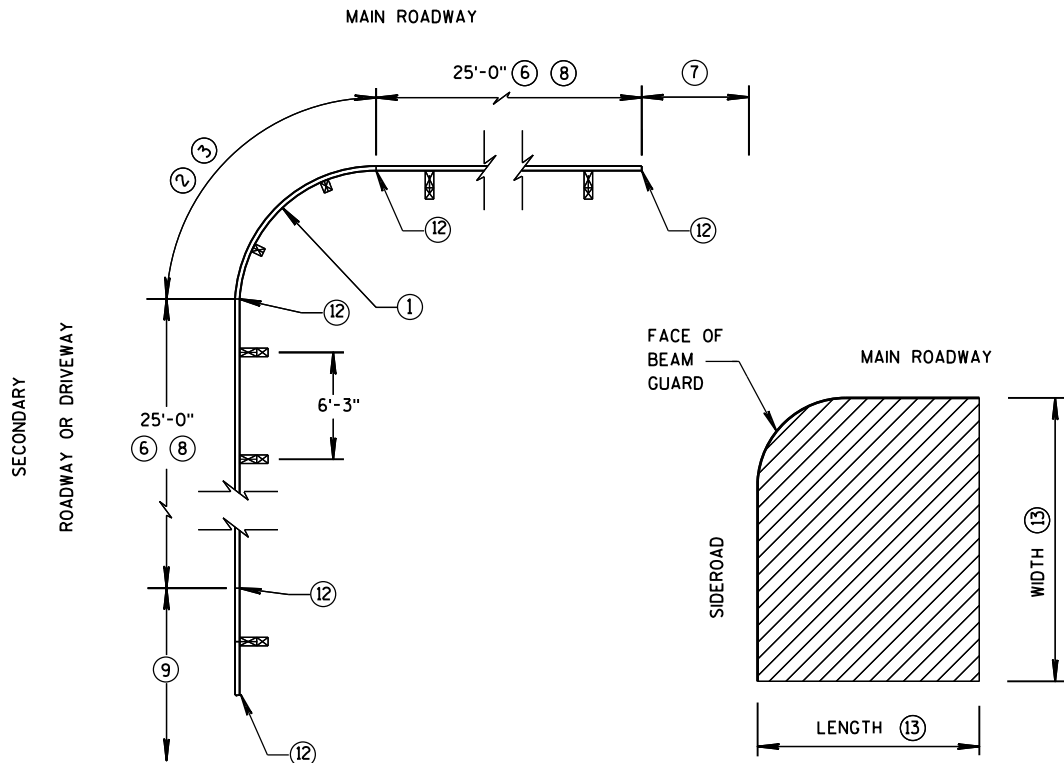
**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 07/2018 /S/ Rodney Taylor
ROADWAY STANDARDS UNIT SUPERVISOR 103
FHWA



SHORT RADIUS BEAM GUARD WITH
SHORT RADIUS TERMINAL ON
SECONDARY ROAD OR DRIVEWAY
PLAN VIEW

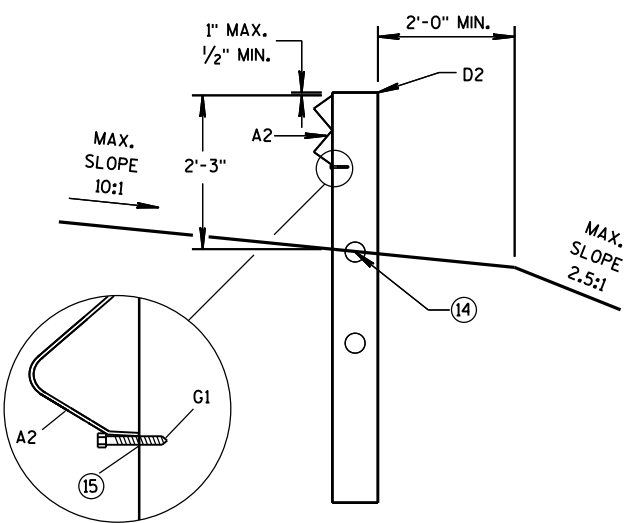


SHORT RADIUS BEAM GUARD WITH
EAT, ADDITIONAL BEAM GUARD
OR
TRANSITION TO RIGID BARRIER
ON SECONDARY ROAD OR
DRIVEWAY
PLAN VIEW

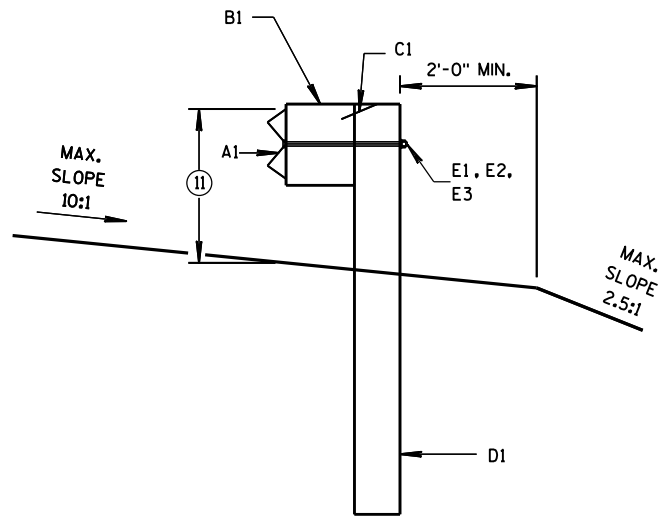
AREA FREE OF
FIXED OBJECTS FOR
RADIUS 32' AND LESS (16)

TABLE FOR RADIUS OF 32' AND LESS

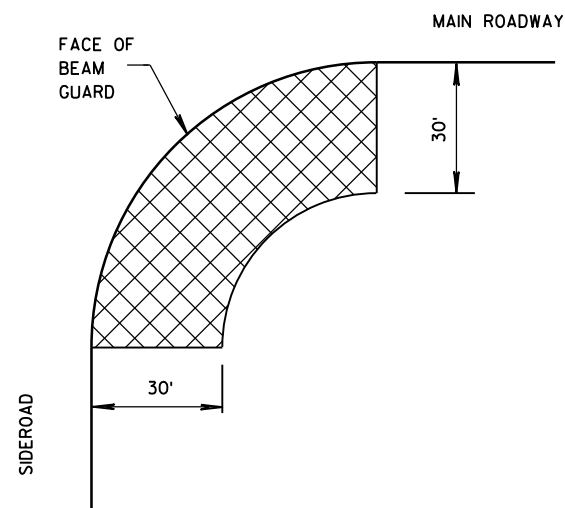
RADIUS FT	LENGTH FT	WIDTH FT
8	25	15
16	30	15
24	40	20
32	50	30



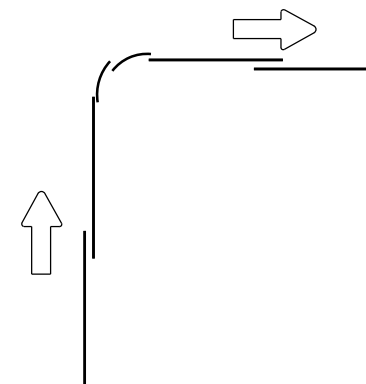
CONTROLLED RELEASE
TERMINAL POST (CRT) IN RADIUS



BEAM GUARD POSTS
IN HEIGHT TRANSITION



AREA FREE OF FIXED OBJECTS (16)
RADIUS GREATER THAN 32'



LAP SPLICE DETAIL

GENERAL NOTES

SEE PLANS FOR OTHER BARRIER SYSTEM AND LOCATION SPECIFICS.

SEE 14B42 FOR MORE INFORMATION ON BEAM GUARD INSTALLATION, PARTS, MATERIALS, AND INSTALLATION INFORMATION.

GALVANIZE PARTS AFTER FABRICATION.

WELDING IS TO FOLLOW CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI/AWS D1.1

UNLESS NOTED OTHERWISE, ALL PLATES ARE FLAT AND FREE OF WARP.

UNLESS NOTED OTHERWISE, ALL EDGES ARE SMOOTH, STRAIGHT AND VERITCAL.

ALL CUTS AND HOLES, EXCEPT IN BEAM GUARD RAIL ARE TO BE MACHINED OR MACHINE FLAME CUTS.

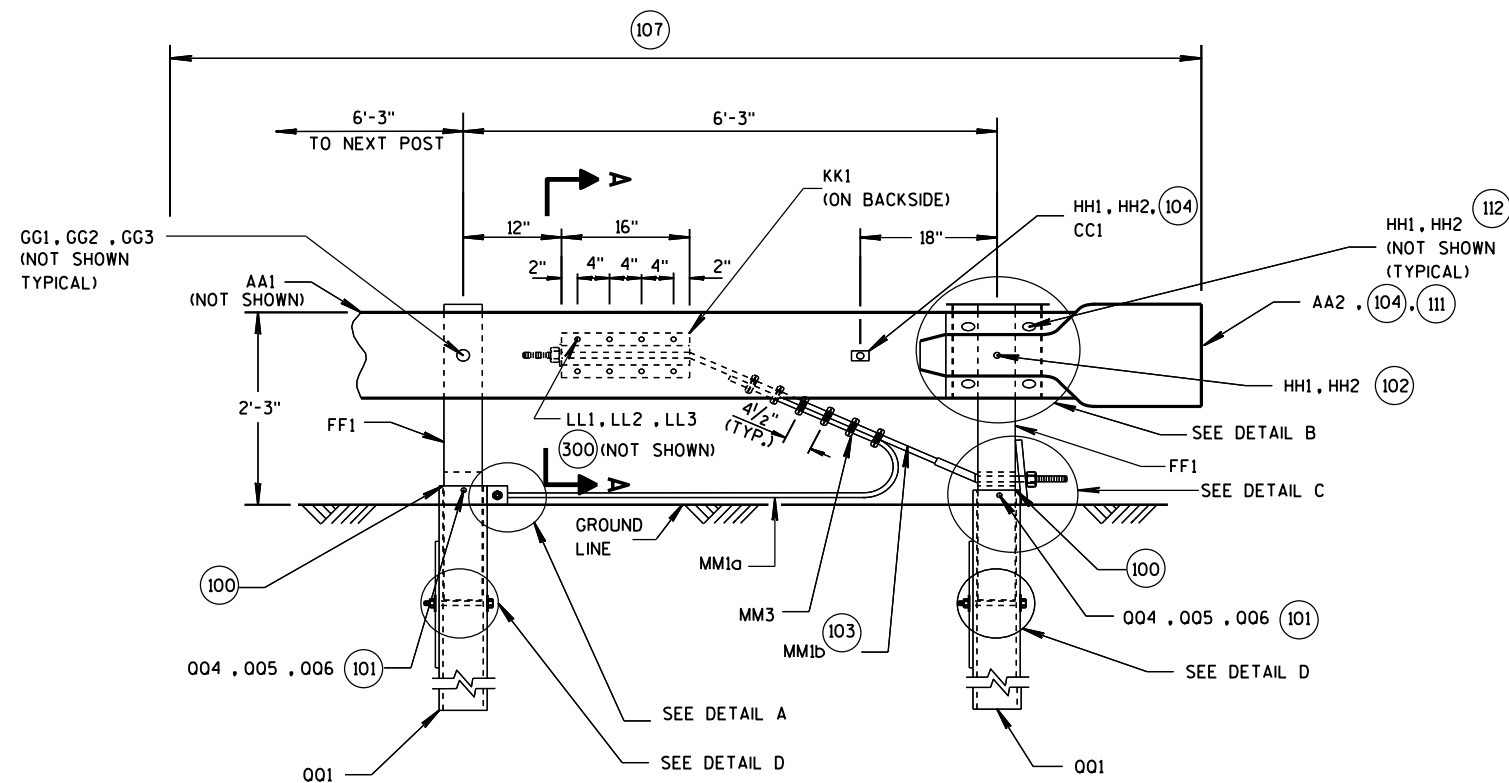
UNLESS NOTED OTHERWISE CUT OR PROVIDE BOLTS THAT ARE 1/4" TO 1/2" BEYOND THE NUT

DRAWINGS ARE NOT TO SCALE.

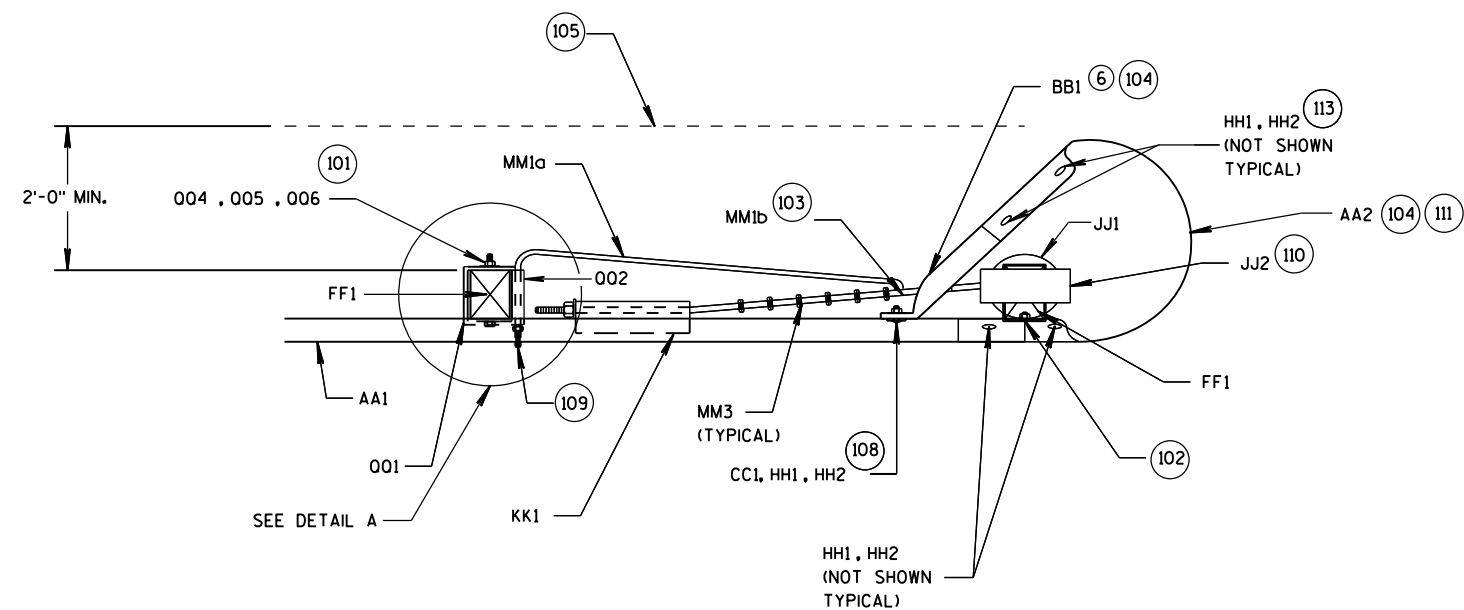
- RADIUS MEASURE FROM INSIDE OF RAIL. LENGTH OF BEAM GUARD SHORT RADIUS GUARD MEASURED ALONG TRAFFIC SIDE OF RAIL. RADIUS BETWEEN 8 FEET TO 150 FEET. SEE PLAN FOR REQUIRED RADIUS. BEAM GUARD RAIL IN RADIUS IS SHOP BENT. ODD RAIL LENGTH OR FIELD CUTS MAY BE REQUIRED.
- CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE USED IN THE RADIUS. CONTROLLED RELEASE TERMINAL (CRT) POSTS ARE SPACED 6'-3". SEE PLAN FOR NUMBER OF CONTROLLED RELEASE TERMINAL (CRT) POSTS.
- WITHIN RADIUS BEAM GUARD RAILS ARE NOT BOLTED TO POSTS. BEAM GUARD RAILS RESTED ON TOP OF LAG SCREW.
- MINIMUM LENGTH OF BEAM GUARD ALONG SIDE ROAD OR DRIVEWAY TO INSTALL SHORT RADIUS TERMINAL. BEAM GUARD IS PAID FOR WITH BEAM GUARD ITEM.
- ODD LENGTH OF BEAM GUARD REQUIRED TO INSTALL SHORT RADIUS TERMINAL.
- MINIMUM AMOUNT OF BEAM GUARD TO BE INSTALLED PRIOR TRANSITION TO RIGID BARRIER, ADDITIONAL BEAM GUARD, OR EAT. BEAM GUARD PAID FOR WITH BEAM GUARD ITEM. SEE PLANS FOR MORE DETAIL.
- BEAM GUARD, EAT OR TRANSITION TO RIGID BARRIER. SEE PLAN.
- TOP OF BEAM GUARD BY THE RADIUS IS 27". HEIGHT OF BEAM GUARD IS 31" BY TRANSITION TO RIGID BARRIER, ADDITIONAL BEAM GUARD OR EAT.
- ADDITIONAL BEAM GUARD, EAT OR TRANSITION TO RIGID BARRIER. BEAM GUARD SHOWN. SEE PLAN FOR DETAILS.
- SHORT RADIUS TERMINAL (SEE OTHER DETAILS)
- HEIGHT VARIES. SEE NOTE (8) AND (17).
- BEAM GUARD RAIL SPLICE LOCATION. SPLICE LOCATION REQUIRE PART F1 AND F2. SEE SDD 14B42 FOR DETAILS.
- SEE TABLE FOR VALUES.
- MAXIMUM HEIGHT FOR CENTER OF HOLE IS 3/4" ABOVE FINISHED GROUND ±1".
- DRILL 15/64" DIA. PILOT HOLE. DO NOT HAMMER LAG SCREW INTO POST.
- SMALL SIGNS ON BREAKAWAY HARDWARE ARE ACCEPTABLE.
- TOP OF RAIL HEIGHT IS 27" WHEN USING A SHORT RADIUS TERMINAL.

SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 104

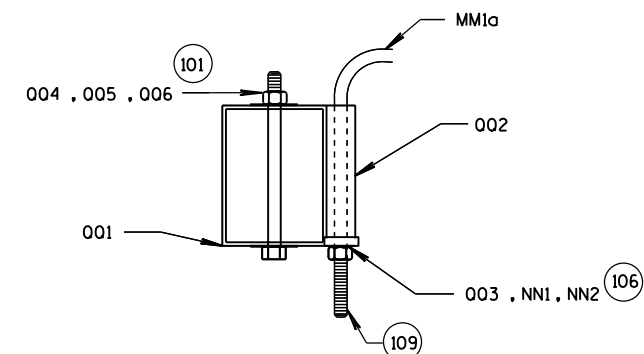


**SHORT RADIUS TERMINAL
PROFILE VIEW**

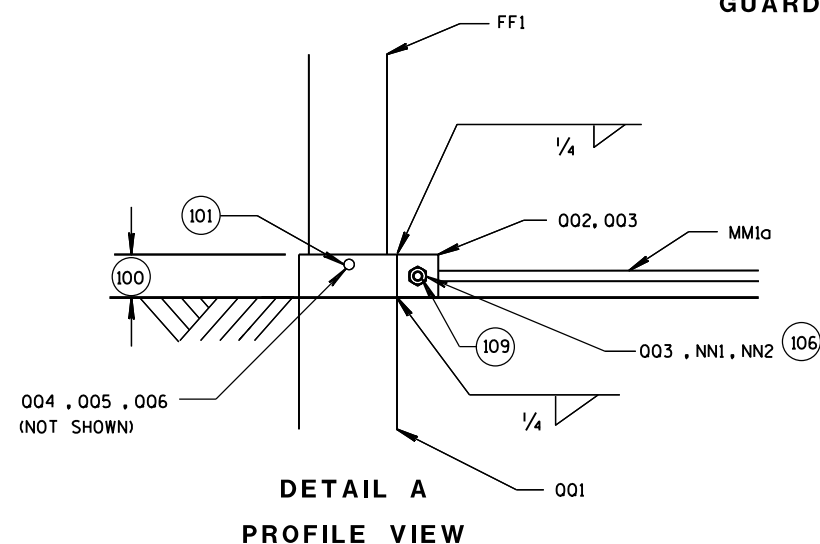


**SHORT RADIUS TERMINAL
TOP VIEW**

- (100) TOP OF FOUNDATION TUBE 2 INCHES MAXIMUM ABOVE FINISHED GROUND.
- (101) WASHERS REQUIRED BETWEEN BOLT HEAD AND FOUNDATION TUBE AND BETWEEN NUT AND FOUNDATION TUBE.
- (102) SPLICE BOLT AND NUT CONNECTS BEAM GUARD RAIL, W-BEAM END SECTION BUFFER, AND STEEL PIPE ASSEMBLY. NO WASHER REQUIRED. SEE DETAIL B.
- (103) CABLE IS TAUT.
- (104) ADJUST AA2 AND BB1 TO FIT.
- (105) BREAK POINT OF SHOULDER.
- (106) TACK WELD CABLE CONNECTOR TUBE PLATE TO CABLE CONNECTION TUBE. SEE DETAIL A PROFILE VIEW.
- (107) PAY LIMIT FOR BEAM GUARD.
- (108) SQUARE WASHER BETWEEN HEAD OF BOLT AND TRAFFIC FACE OF BEAM GUARD. ROUND WASHER REQUIRED BETWEEN NUT AND BB1.
- (109) CUT OR PROVIDE THREADED STUD THAT IS FLUSH WITH FACE OF BEAM GUARD RAIL KK1 (PLUS OR MINUS 1/2" TOLERANCE). DEBURR AFTER CUTTING.
- (110) SEE STEEL PIPE ASSEMBLY DETAILS.
- (111) ATTACH UU2 WITH UU3. SHOP APPLY UU1 TO UU2.
- (112) FOUR HH1 AND HH2 REQUIRED TO ATTACH AA1 TO AA2.
- (113) FOUR HH1 AND HH2 REQUIRED TO ATTACH AA2 TO BB1.



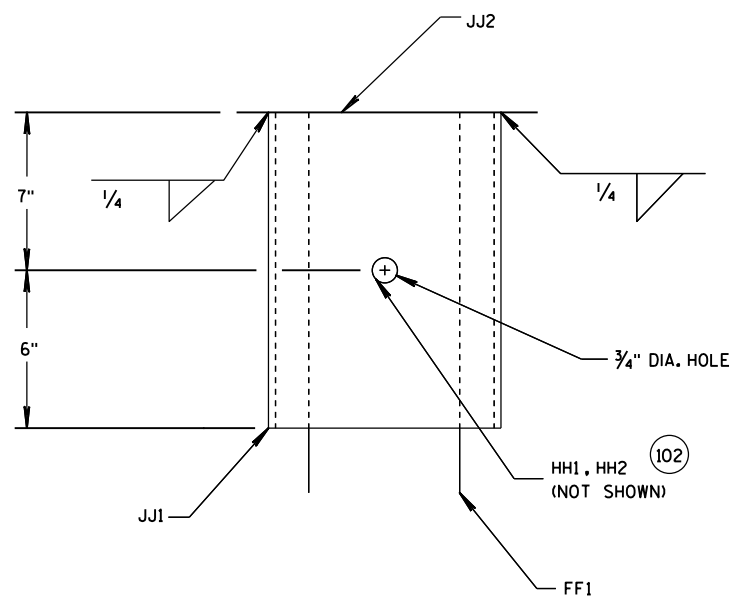
**DETAIL A
TOP VIEW
(WOOD BREAKAWAY AND BEAM
GUARD RAIL POSTS NOT SHOWN)**



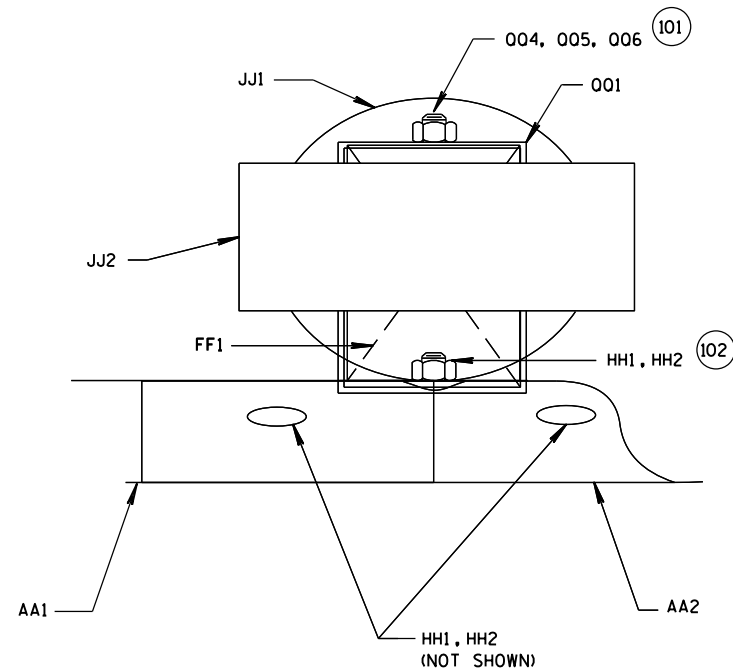
**DETAIL A
PROFILE VIEW**

**STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINAL
MGS**

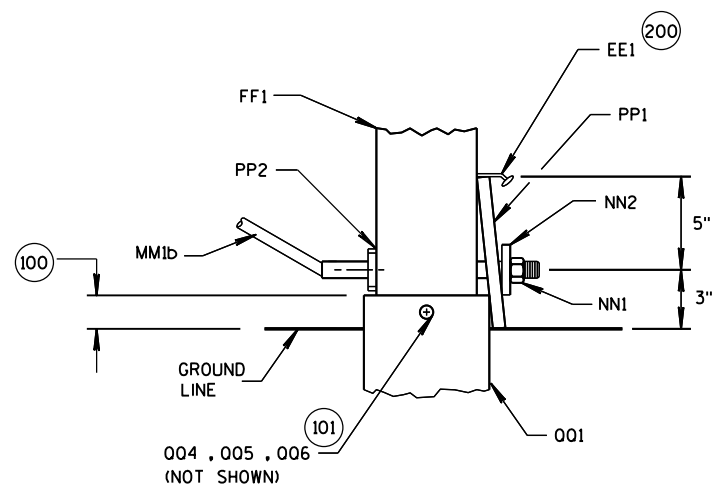
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 105



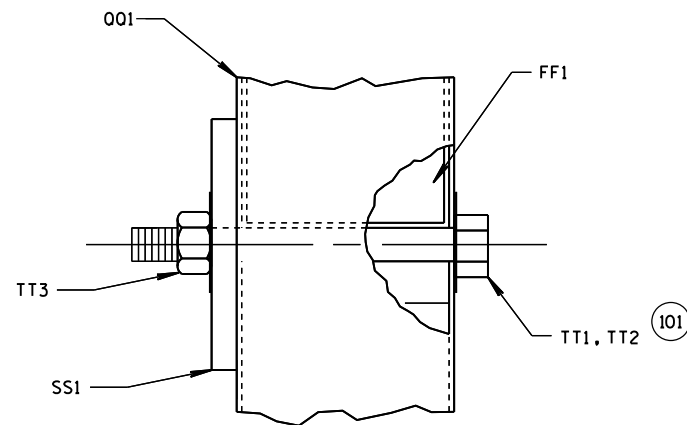
DETAIL B
PROFILE VIEW OF STEEL PIPE ASSEMBLY
(BEAM GUARD AND W-BEAM
END SECTION NOT SHOWN)



DETAIL B
PLAN VIEW OF STEEL PIPE ASSEMBLY



DETAIL C
PROFILE VIEW

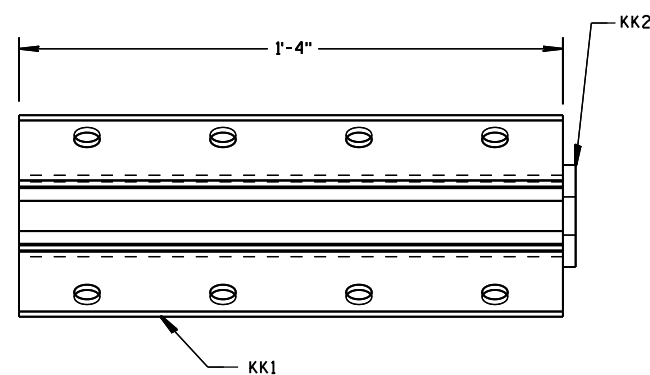
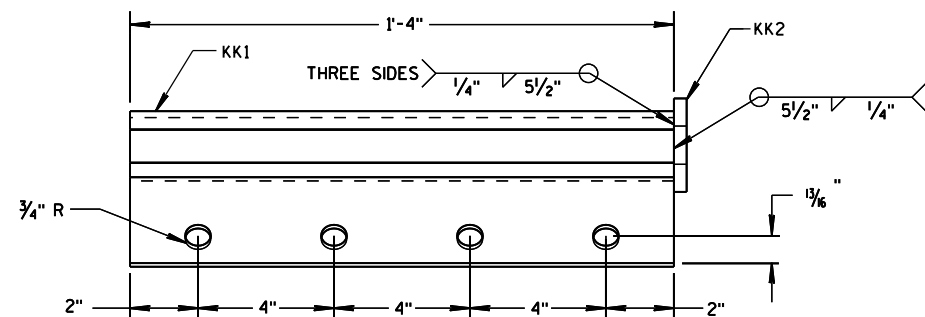


DETAIL D
PROFILE VIEW

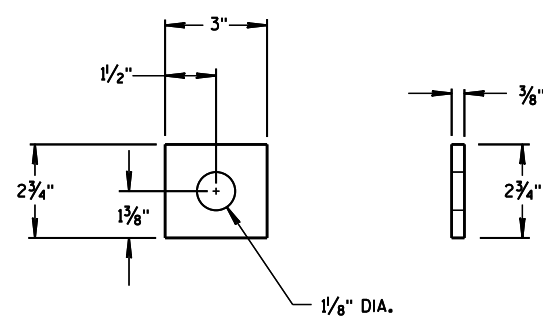
SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

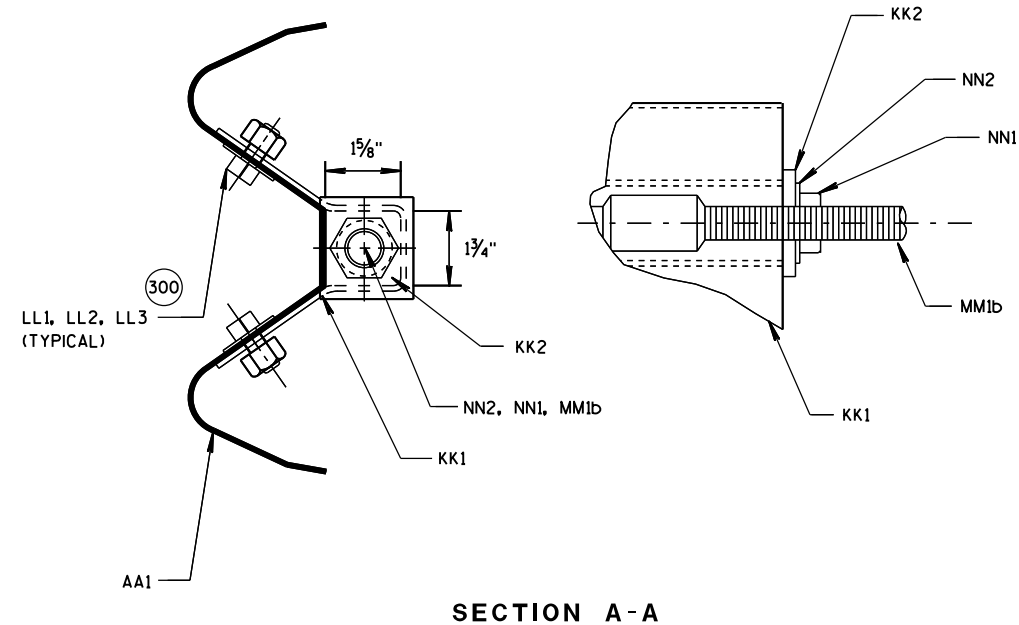
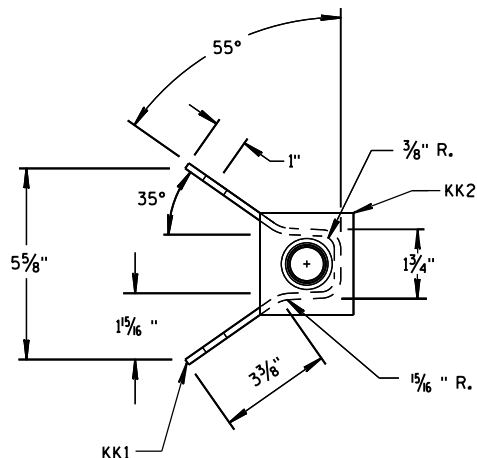
106



ANCHOR BRACKET (KK1, KK2)



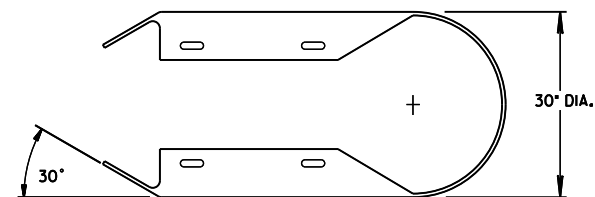
ANCHOR BRACKET BEARING PLATE (KK2)



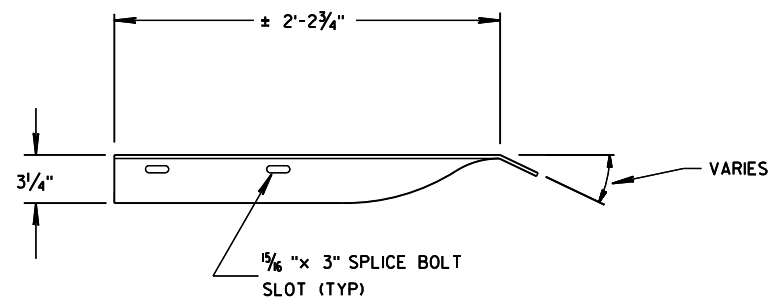
300 WASHERS REQUIRED BETWEEN BOLT HEAD AND BEAM GUARD RAIL AND BETWEEN NUT AND ANCHOR BRACKET. EIGHT LL1 AND LL3 REQUIRED. SIXTEEN LL2 REQUIRED.

SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 107



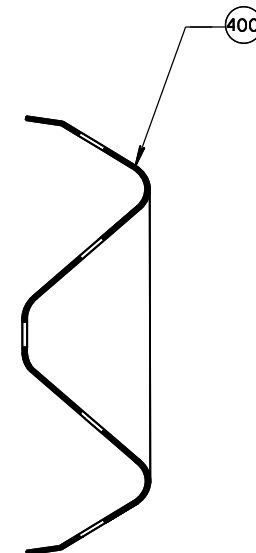
TOP VIEW



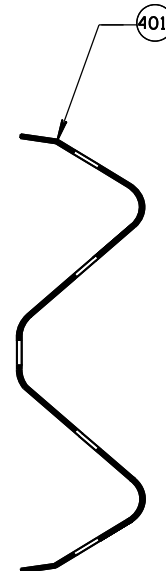
TOP VIEW

400 CROSS SECTION OF PART IS TO FIT OVER AA1.

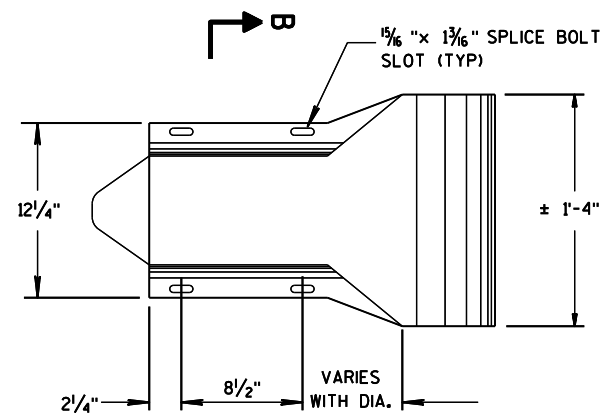
401 CROSS SECTION OF PART IS TO FIT OVER OR UNDER AA1.



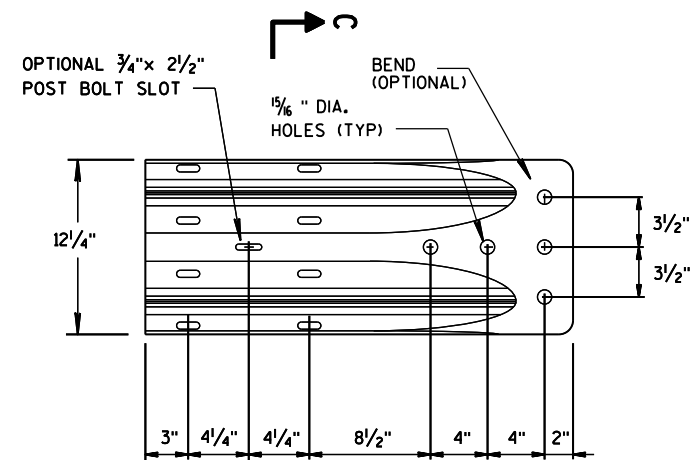
SECTION B-B



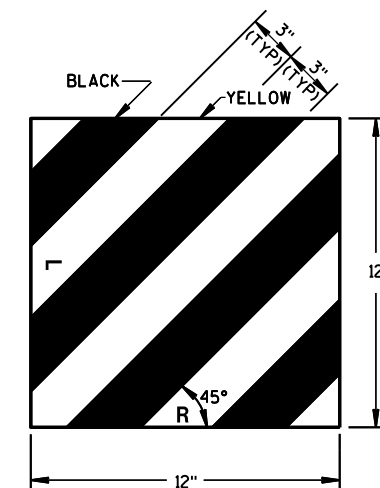
SECTION C-C



W-BEAM
END SECTION BUFFER (AA2)
PROFILE VIEW



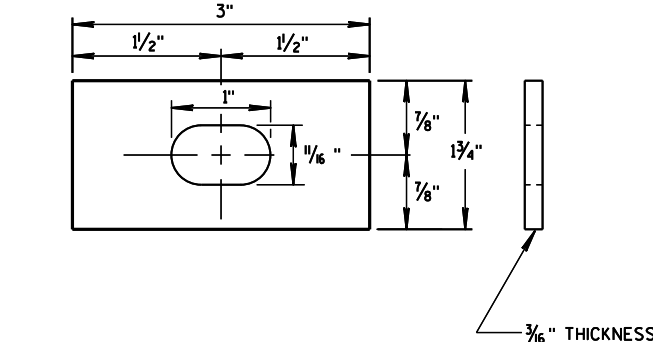
W-BEAM
TERMINAL CONNECTOR (BB1)
PROFILE VIEW



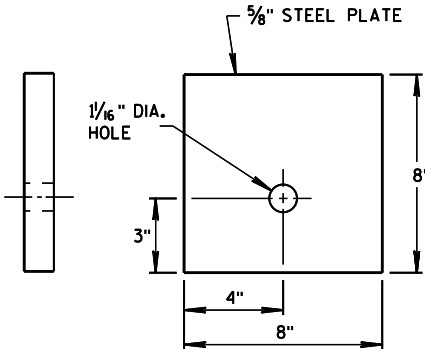
REFLECTIVE SHEETING
(UU1, UU2)

SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

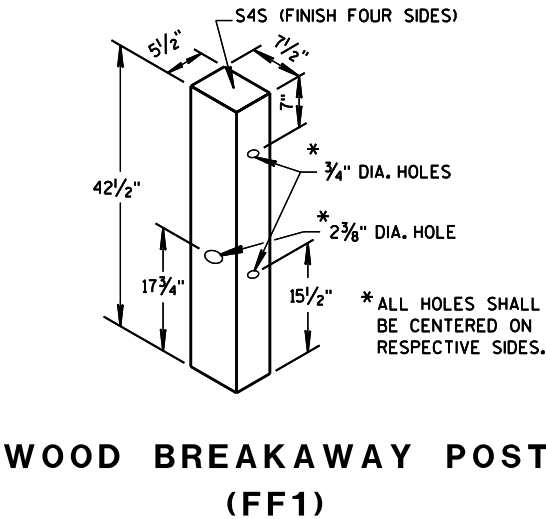
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 108



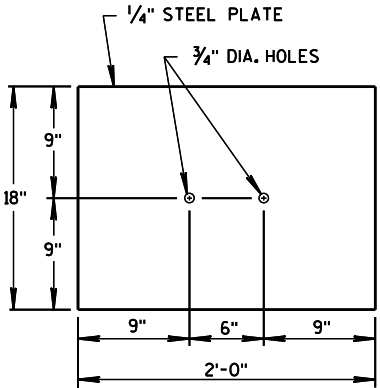
RECTANGULAR
PLATE WASHER (CC1)



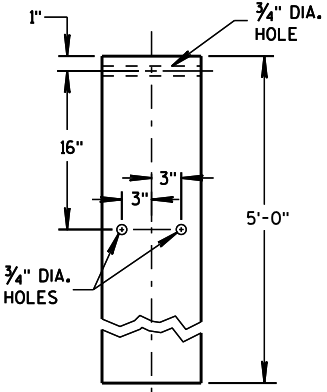
BEARING PLATE (PP1)



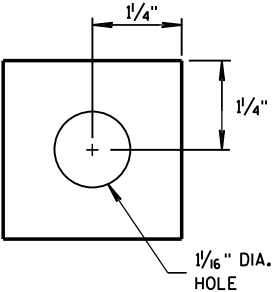
WOOD BREAKAWAY POST
(FF1)



SOIL PLATE (SS1)

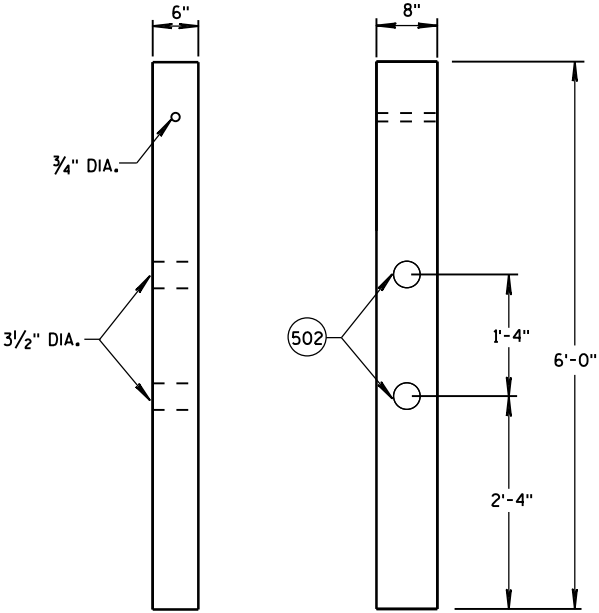


FOUNDATION TUBE (QQ1)

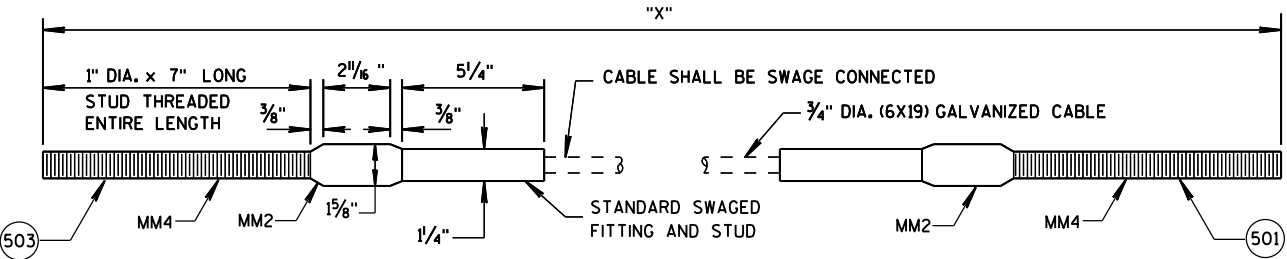


TUBE END PLATE (QQ3)

- 500 SEE DETAIL "D" FOR LOCATION AND ATTACHING SSL.
- 501 FOR MM1a THREADED STUD ONLY REQUIRED ON ONE END. SWAGED FITTING REQUIRED.
- 502 LOCATE HOLES ON THE CENTERLINE OF THE SIDE OF THE POST.
- 503 MM1a MAY HAVE ONE THREADED STUD 4 INCHES LONG. SEE NOTE 109.



FRONT VIEW SIDE VIEW
CONTROLLED RELEASE
TERMINAL POST (CRT) (D2)



CABLE ASSEMBLY (MM1a , MM1b)

"X" LENGTH	
MM1a	9'-0"
MM1b	6'-8"

SHORT RADIUS BEAM GUARD
(MGS) SHORT RADIUS
TERMINAL (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 109

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
A1	BEAM GUARD RAIL	AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
A2	BEAM GUARD RAIL - SHOP BENT	INDICATE ON BACK OF RAIL RADIUS THAT RAIL WAS BENT TO. SHOP BEND RADIUS IS TO THE NEAREST FOOT. FOLLOW AASHTO M180 ON HOW TO MARK RADIUS INFORMATION.	
		AASHTO M180, CLASS A, TYPE 2	
		APPROVED PRODUCER	
B1	BLOCK - WOOD	WISDOT SPEC. 614	SEE SDD 14B42
C1	NAIL	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEAD)	
D1	POST-STRONG POST-WOOD	WISDOT SPEC. 614	SEE SDD 14B42
D2	POST-CRT-WOOD	WISDOT SPEC. 614	
E1	POST BOLT	ASTM A307 GRADE A OR SAE J429 GRADE 2	5/8" DIA. SEE SDD 14B42 FOR BOLT GEOMETRY
		AASHTO M180	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
E2	POST BOLT-WASHER	ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	5/8" DIA.
		GALV. AASHTO M111/ASTM A 123 OR GALV. HOT DIP, TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329	
E3	POST BOLT - NUT		5/8" DIA. SEE SDD 14B42 FOR GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
F1	SPLICE BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	5/8" DIA. SEE SDD 14B42 FOR GEOMETRY AND OTHER INFORMATION
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
F2	SPLICE BOLT - NUT	ASTM A563 GRADE A	5/8" DIA. SEE SDD 14B42 FOR GEOMETRY
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C/ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
G1	LAG SCREW	UNC	
		ASTM A308 GRADE A ASTM A153 CLASS D	
H1	DELINEATOR - BEAM GUARD		3/8" DIA. 3" LONG
H2	DELINEATION - SHEETING		SEE SDD 14B42 FOR MORE INFORMATION
		YELLOW OR WHITE	
		WISDOT SPEC 637 TYPE SH	
J1	FOUNDATION BACKFILL	APPROVED PRODUCT LIST	
AA1	BEAM GUARD RAIL - PUNCHED	STANDARD SPEC. 614	
		AASHTO M180, CLASS A, TYPE 2	
AA2	BEAM GUARD RAIL - END SECTION BUFFER	APPROVED PRODUCER	
		AASHTO M180, CLASS A, TYPE 2	
BB1	BEAM GUARD RAIL - TERMINAL CONNECTOR MODIFIED		
		AASHTO M180, CLASS A, TYPE 2	
CC1	SHORT RADIUS - SQUARE WASHER	APPROVED PRODUCER	
EE1	NAIL	AASHTO M180	
		GALV. AASHTO M111 / ASTM A123	
FF1	POST - BCT - WOOD	ASTM A153 HOT DIP CLASS D	
		ASTM F1667 TYPE 1 STYLE 12 (16 DOUBLE HEADED)	
		S4S FINISH ON 4 SIDES	
GG1	POST BOLT	WISDOT SPEC. 614	3/8" DIA. SEE SDD 14B42 FOR GEOMETRY
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		AASHTO M180	
GG2	POST BOLT - WASHER	GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
		ASTM F436 TYPE 1 (HARDEN TYPICALLY USED WITH STEEL) OR ASTM F844 (UNHARDENED TYPICALLY WITH WOOD)	

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION 110

BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
GG3	POST BOLT - NUT	ASTM A563 GRADE A	3/8" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	SEE 14B42 FOR GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		ASTM A563 GRADE A HEAVY HEX HEAD	
HH1	SPLICE BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	3/8" DIA. SEE 14B42 FOR GEOMETRY
		ASTM A307 GRADE A OR SAE J429 GRADE 2	
		UNC	
		AASHTO M180 HEAD GEOMETRY	
HH2	SPLICE BOLT - NUT	ASTM A563 GRADE A	3/8" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	SEE 14B42 FOR GEOMETRY
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		UNC	
JJ1	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	10" O.D.
JJ2	TOP PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 3/8" X 4" X 1'-0"
		GALV. AASHTO M111 / ASTM A123	
KK1	ANCHOR BRACKET	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
KK2	ANCHOR BRACKET - BEARING PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
LL1	ANCHOR BRACKET - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
		ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	
LL2	ANCHOR BRACKET - WASHER	GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
LL3	ANCHOR BRACKET - NUT	ASTM A563 GRADE A	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A563	
		UNC	

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
MM1a	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIC CLASS C ZINC COATED	
MM1b	ANCHOR CABLE	AASHTO M30 / ASTM A741 INDEPENDENT WIRE CORE (IWRC) OR WIRE STRAND CORE (WCS), IMPROVED PLOW STEEL (IPS), 6X19, TYPE II OR IIC CLASS C ZINC COATED	
MM2	ANCHOR CABLE - SWAGE FITTING	ASTM A576 GRADE 1035	
		SWAGE FITTINGS ARE TO BE FACTORY SWEDGED. WITH A BREAKING STRENGTH 40,000 LBS.	
		GALV. AASHTO M111 / ASTM A123	
		ASME B30.26 FORGED, CAST, OR DIE STAMPED WITH THE FOLLOWING INTO CONNECTION: NAME OF MANUFACTURER OR TRADEMARK OF CONNECTION'S MANUFACTURER, SIZE OR RATED LOAD, GRADE.	
MM3	WIRE ROPE CABLE CLAMPS	FF-C-450D TYPE 1 CLASS 1	3/4"
		ASTM A153 HOT DIP CLASS D	
MM4	ANCHOR CABLE - SWAGE FITTING - STUD	ASTM F3125 GRADE A325 TYPE 1 OR SAE GRADE 5 OR ASTM A449 TYPE 1 HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		UNC	
NN1	ANCHOR CABLE - NUT	ASTM A563 GRADE A	1" DIA.
		AASHTO M180 DOUBLE RECESSED HEAVY HEX HEAD	
		GALV. HOT DIP TO AASHTO M232 CLASS C/ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1/ASTM B695 CLASS 50, TYPE 1	
		OVER TAPPED NUTS OVER-SIZE AS SPECIFIED IN AASHTO 291 / ASTM A563	
NN2	ANCHOR CABLE - NUT - WASHER	UNC	1" DIA.
		ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
PP1	BEARING PLATE AT POST	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
PP2	PIPE - STEEL	ASTM A53 GALVANIZED GRADE B SCHEDULE 40	2" DIA. x 6" LONG
QQ1	FOUNDATION TUBE	ASTM A500 GRADE B	8" X 6" X 3/16"
		GALV. AASHTO M111 / ASTM A123	
QQ2	SHORT RADIUS - FOUNDATION TUBE - ANCHOR CABLE - TUBE	ASTM A500 GRADE B	DIMENSIONS 2 1/2" X 2 1/4" X 1/4" X 8"
		GALV. AASHTO M111 / ASTM A123	

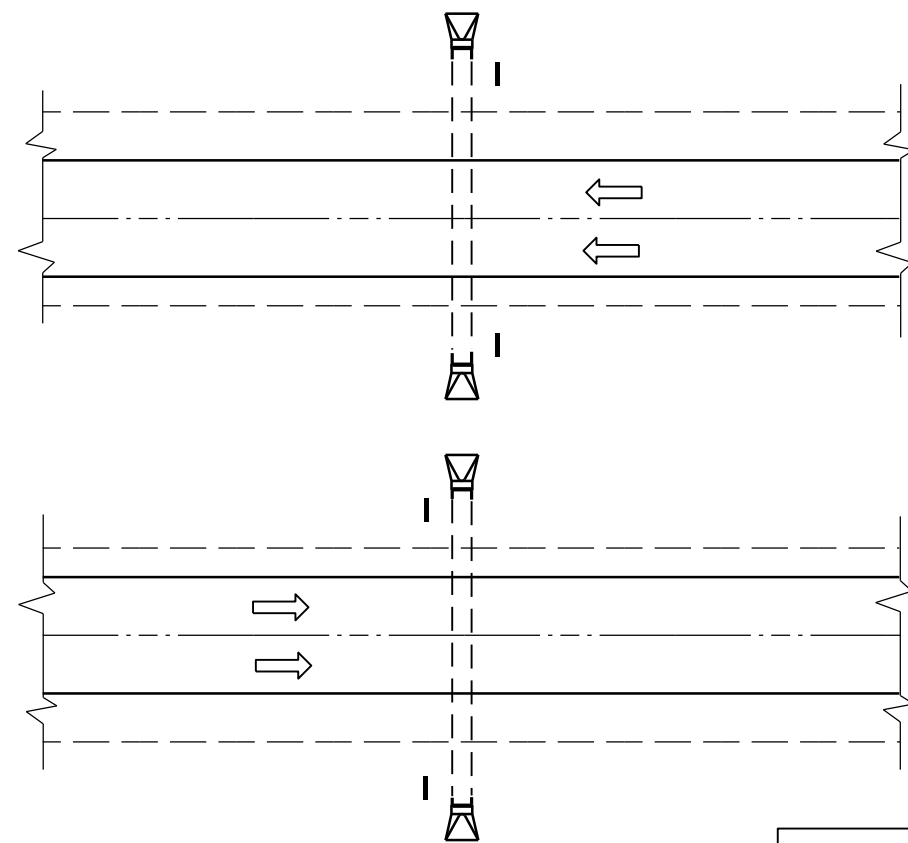
SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION 111

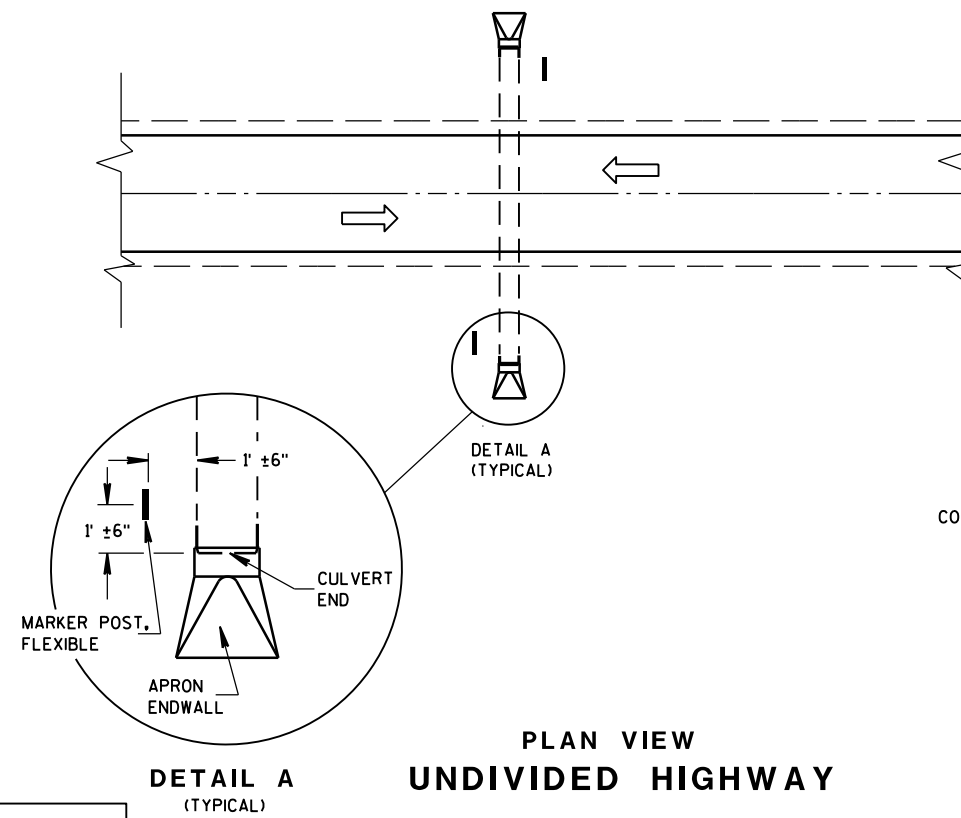
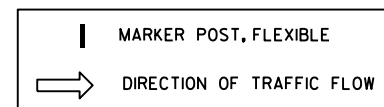
BILL OF MATERIALS - SHORT RADIUS BEAM GUARD (MGS)

PART	DESCRIPTION	MATERIALS SPECIFICATIONS	NOTES
003	SHORT RADIUS - SOIL TUBE - ANCHOR CABLE - TUBE - END PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	DIMENSIONS 2 1/2" X 2 1/2" X 1/4"
		GALV. AASHTO M111 / ASTM A123	
004	GROUND STRUT AND YOKE - BOLT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5/8" DIA.
		ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	
		UNC	
005	GROUND PLATE AND YOKE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
006	GROUND STRUT AND YOKE - NUT	HEAVY HEX	5/8" DIA.
		UNC	
		ASTM A563 GRADE A	
		OVER TAPPED NUTS AS SPECIFIED IN AASHTO 291 / ASTM A 563	
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
SS1	SOIL PLATE	ASTM A36 MIN STRENGTH 36 KSI, OR ASTM A529 MAX. STRENGTH 50 KSI, OR ASTM A572 MAX STRENGTH 50 KSI OR ASTM A709 MAX STRENGTH 50 KSI OR ASTM A992 MAX STRENGTH 50 KSI	
		GALV. AASHTO M111 / ASTM A123	
TT1	SOIL PLATE - BOLT	ASTM A307 GRADE B HEAVY HEX HEAD OR SAE J429 GRADE 2 HEAVY HEX HEAD	5/8" DIA.
		GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	
		UNC	
TT2	SOIL PLATE - WASHER	ASTM F436 TYPE 1 (HARDEN WASHER ONLY)	5/8" DIA.
		GALV. AASHTO M111 / ASTM A123 OR 5 GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329	
TT3	SOIL PLATE - NUT	GALV. HOT DIP TO AASHTO M232 CLASS C / ASTM A153 CLASS C / ASTM F2329 OR GALV. MECHANICALLY TO AASHTO M298 CLASS 50, TYPE 1 / ASTM B695 CLASS 50, TYPE 1	5/8" DIA.
UU1	OBJECT MARKER - SHEETING	MUTCD / WISDOT OBJECT MARKER TYPE 3	PATTERN AND COLOR FOR SHEETING SHEETING TYPE FOR MARKER
		WISDOT SPEC 637 TYPE F	
		APPROVED PRODUCT LIST	
UU2	OBJECT MARKER - ALUMINUM PLATE	WISDOT SPEC 637 ALUMINUM PLATE	MATERIAL AND THICKNESS OF MATERIALS
UU3	OBJECT MARKER - SCREWS	STAINLESS SELF-TAPPING SCREWS	
VV1	FOUNDATION BACKFILL	WISDOT SPEC 614	

SHORT RADIUS BEAM GUARD (MGS) SHORT RADIUS TERMINAL (MGS)		
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION		
APPROVED June 2017 DATE	/S/ Rodney Taylor ROADWAY STANDARDS & UNIT SUPERVISOR	112 NT
FHWA		



PLAN VIEW
DIVIDED HIGHWAY

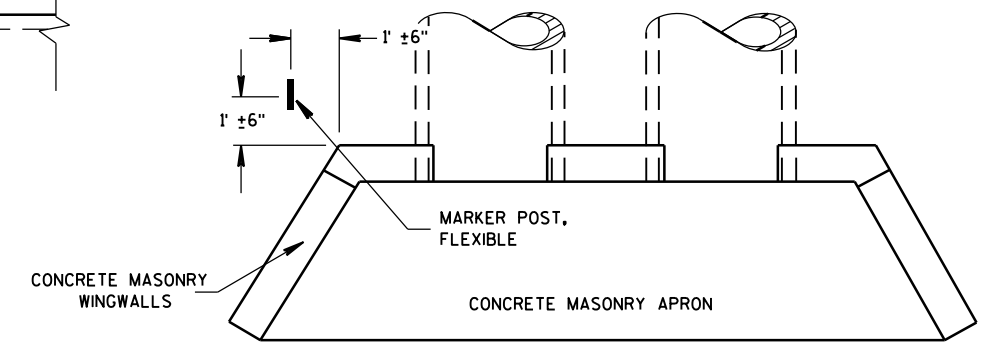


PLAN VIEW
UNDIVIDED HIGHWAY

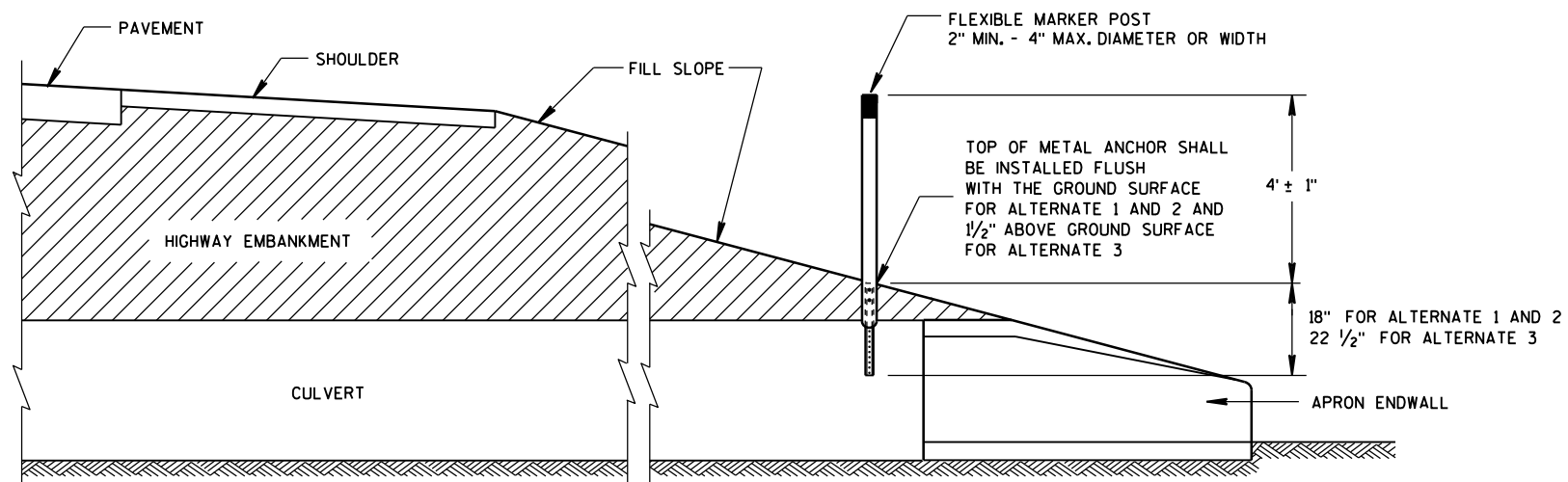
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



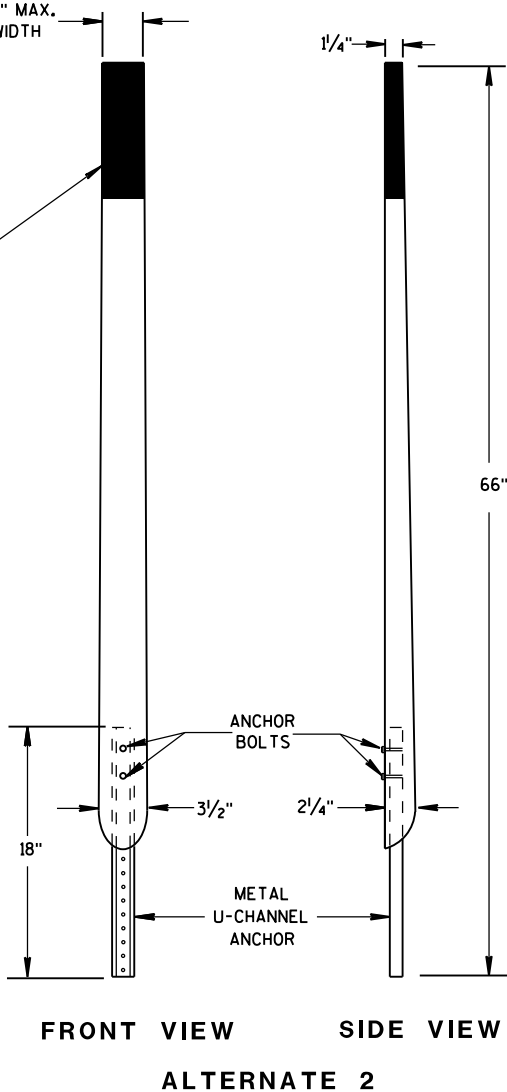
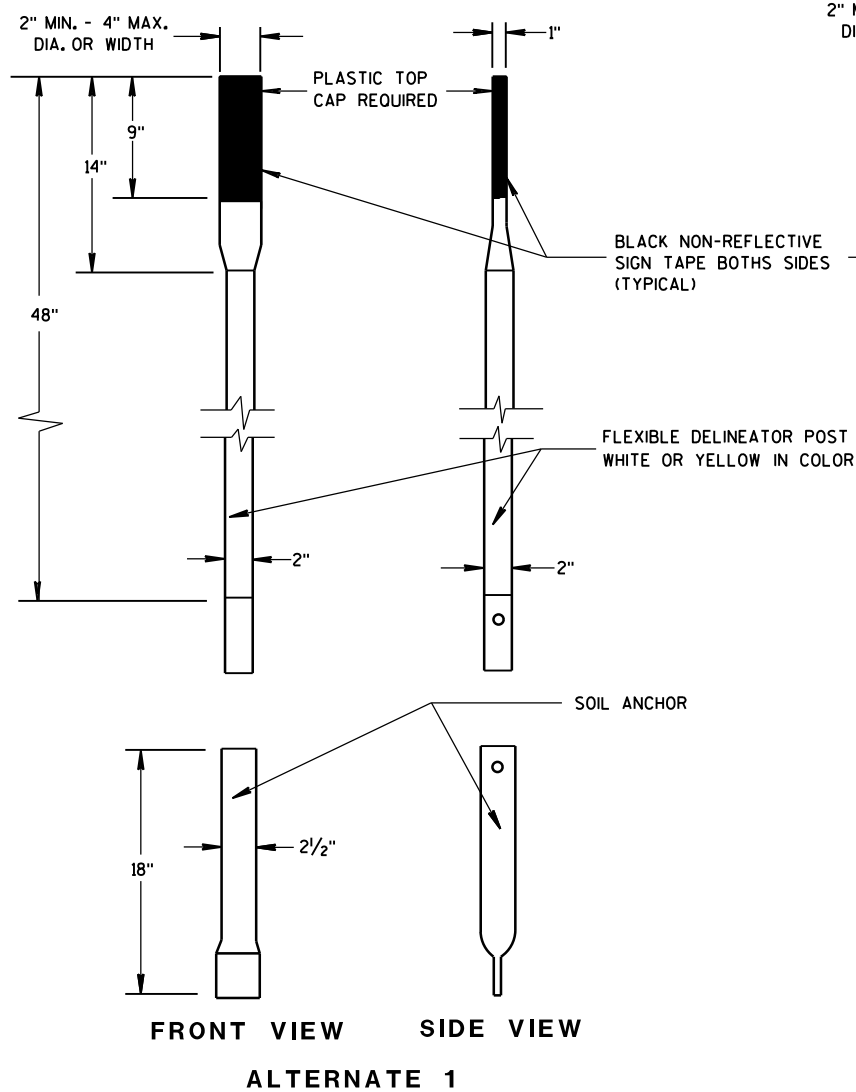
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



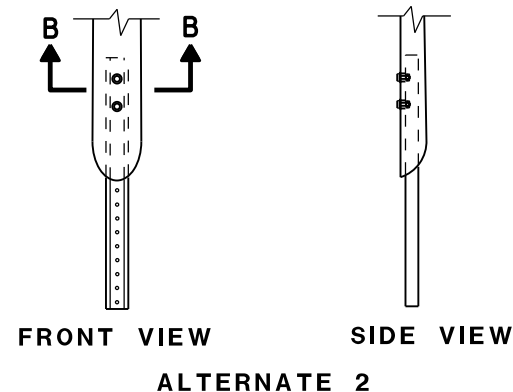
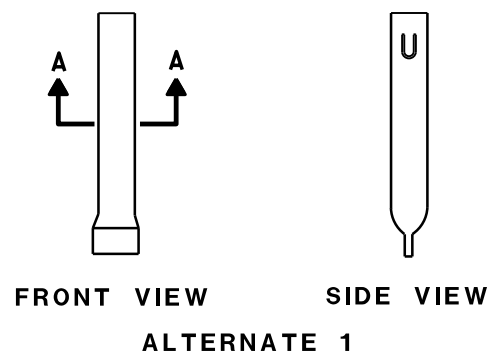
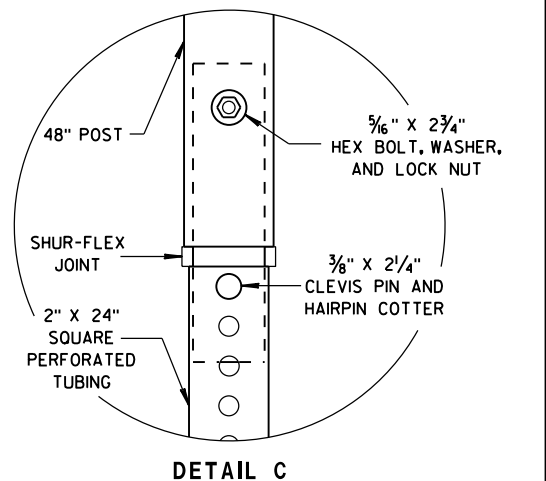
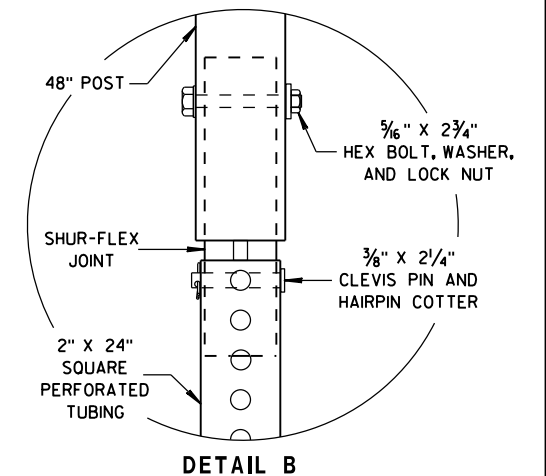
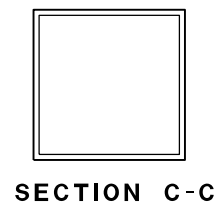
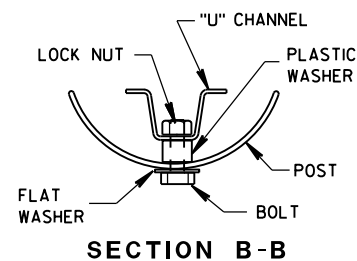
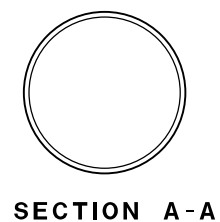
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

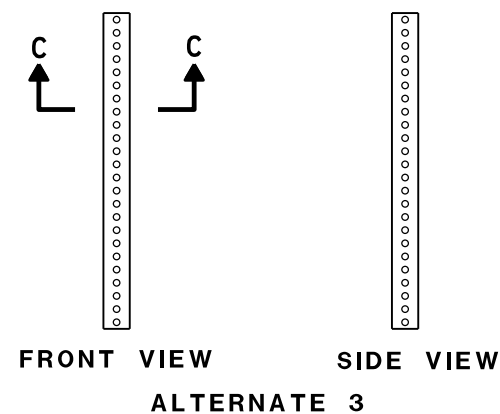
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 113



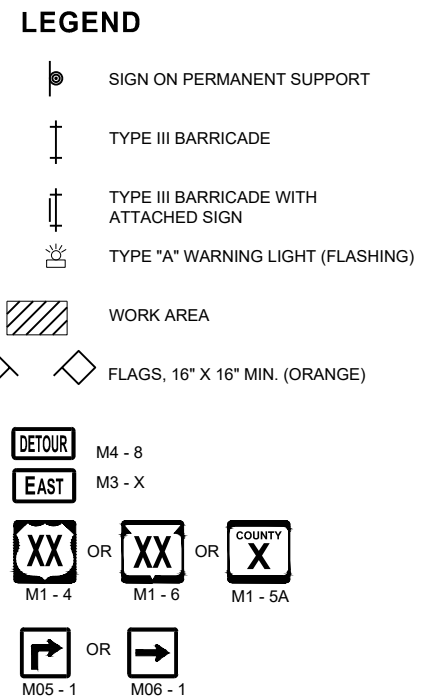
FLEXIBLE MARKER POSTS



FLEXIBLE MARKER POST ANCHORS



FLEXIBLE MARKER POST FOR CULVERT END	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/1/2012 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER 114 IGN
FHWA	

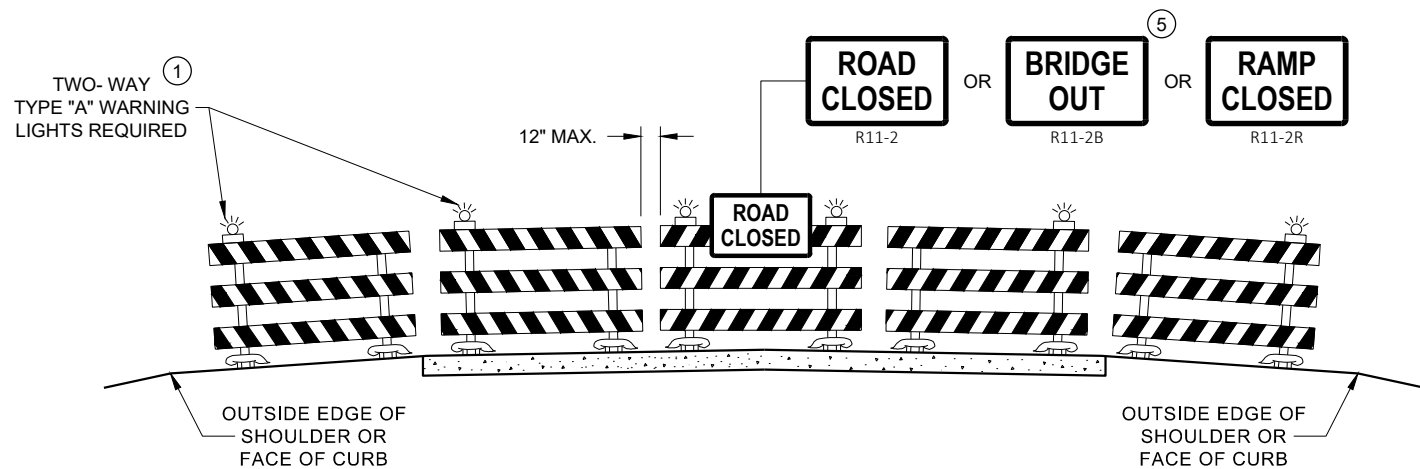


DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
 WORK ZONE LESS THAN ½ MILE FROM
 DETOUR ROUTE (1000 FEET IF URBAN)

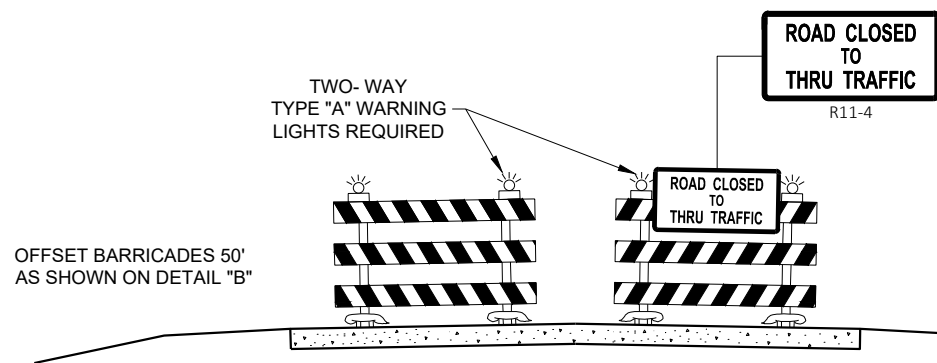
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦





DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2 - SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION, OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL "D" FOR FULL ROAD CLOSURES.

TYPE "A" LOW - INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11 - 2, R11 - 3, M4 - 9, R11 - 4, AND R10 - 61 SIGNS PLACED ON THE BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE RAIL OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

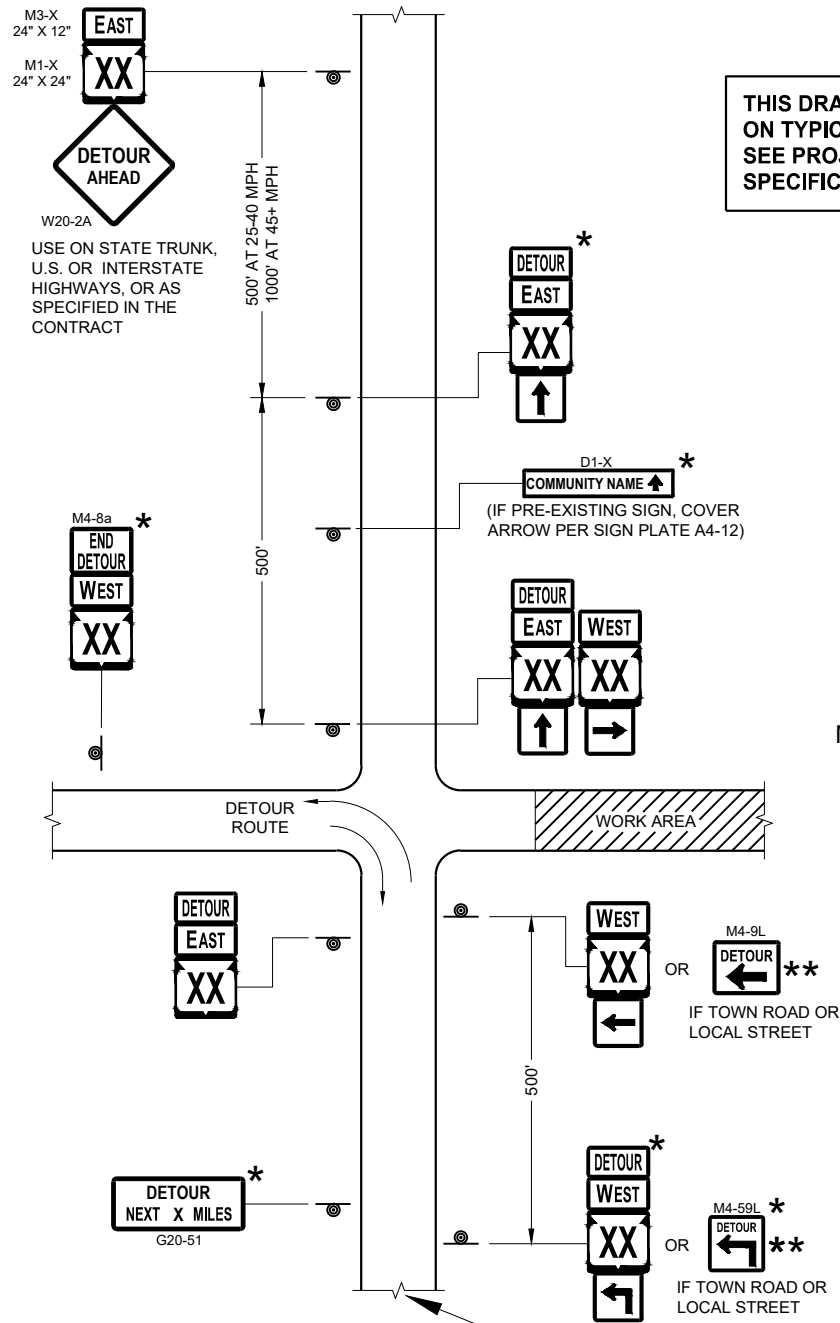
- R11 - 2 SHALL BE 48" X 30"
- R11 - 3 SHALL, R11 - 4 AND R10 - 61 SHALL BE 60" X 30"
- M4 - 9 SHALL BE 30" X 24"
- M3 - X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4 - 8 SHALL BE 24" X 12" (36" X 15" IF NEEDED TO MATCH EXISTING SIGNS)
- M1 - 4, M1 - 5A AND M1 - 6 SHALL BE 24" X 24" (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS)
- MO5 - 1 AND MO6 - 1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- D1 - X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1 - 1 SHALL BE 36" X 36"

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8 FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT AN INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "D".
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL "E".
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11 - 2 AND R11 - 3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR VARIOUS CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

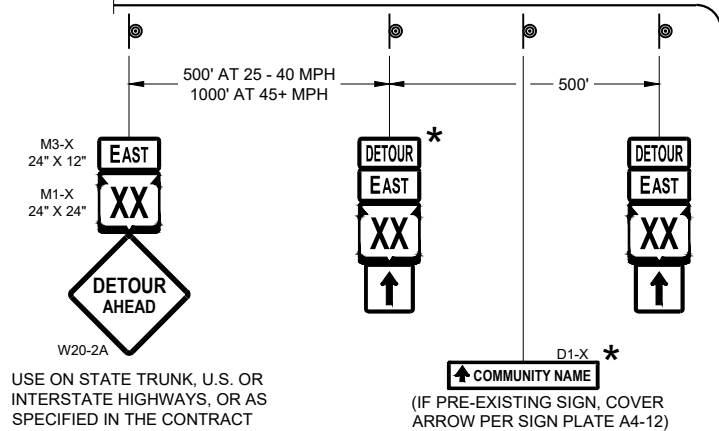
APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 116
FHWA



SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD SHEET 15C02 - SHEET "a"

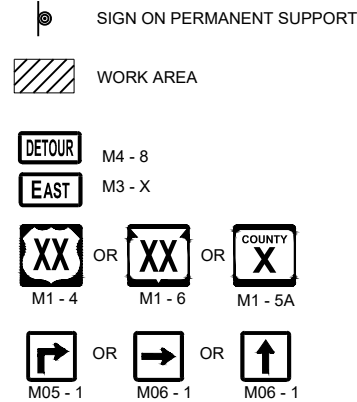
THIS DRAWING PROVIDES GENERAL GUIDANCE
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.
SEE PROJECT DETOUR SIGNING SHEETS FOR
SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT



DETAIL F
DETOUR SIGNING

LEGEND



GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

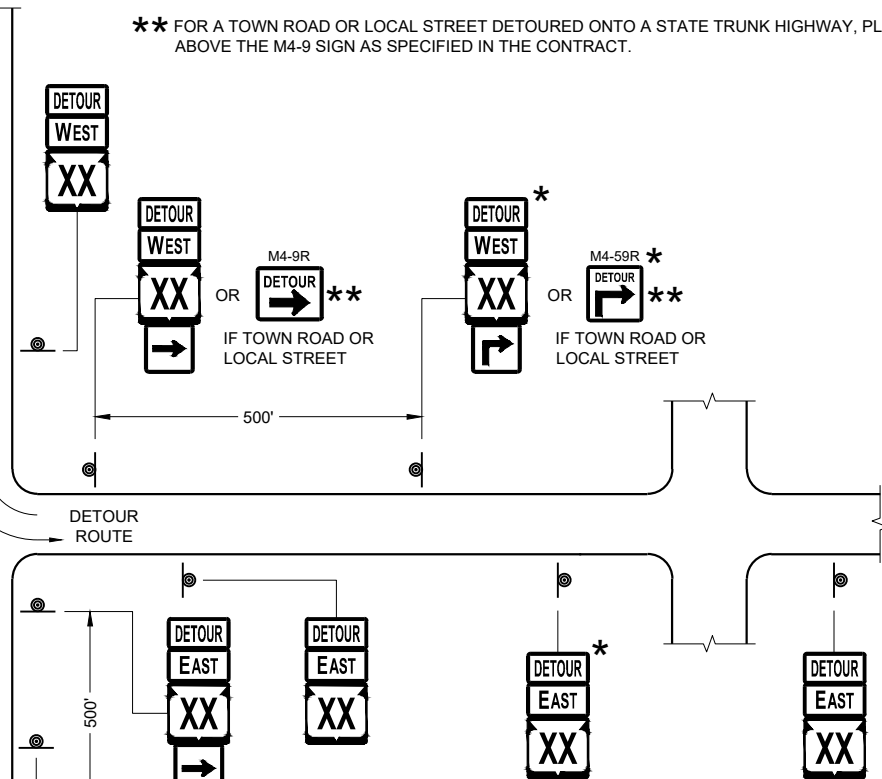
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

- M3-X SHALL BE 24" X 12" (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-8 SHALL BE 24" X 12" (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS)
- M1-4, M1-5A AND M1-6 SHALL BE 24" X 24" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M05-1 AND M06-1 SHALL BE 21" X 21" (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS)
- M4-9 AND M4-59 SHALL BE 30" X 24"
- M4-8a SHALL BE 24" X 18"
- G20-51 SHALL BE 60" X 24"
- W20-2 SHALL BE 48" X 48"
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

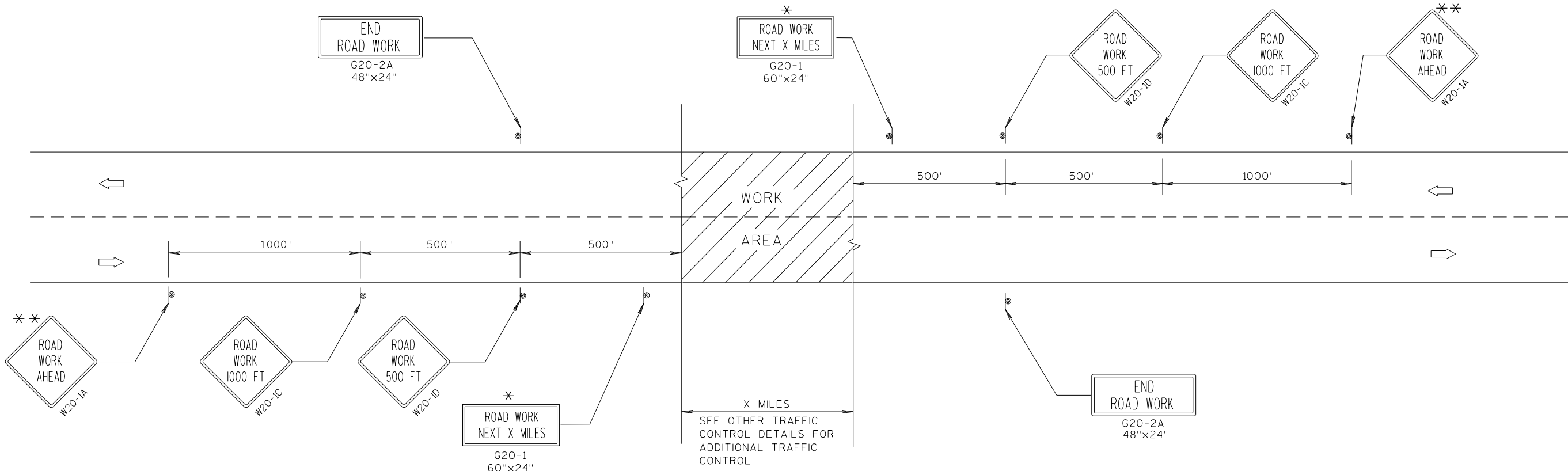


PLACE SIGNS BEYOND INTERSECTIONS
WITH STATE OR COUNTY TRUNK
HIGHWAYS OR AT 4 MILE MAXIMUM
SPACING (4 BLOCKS IF URBAN AREA)

DETOUR SIGNING
FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 117
FHWA



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

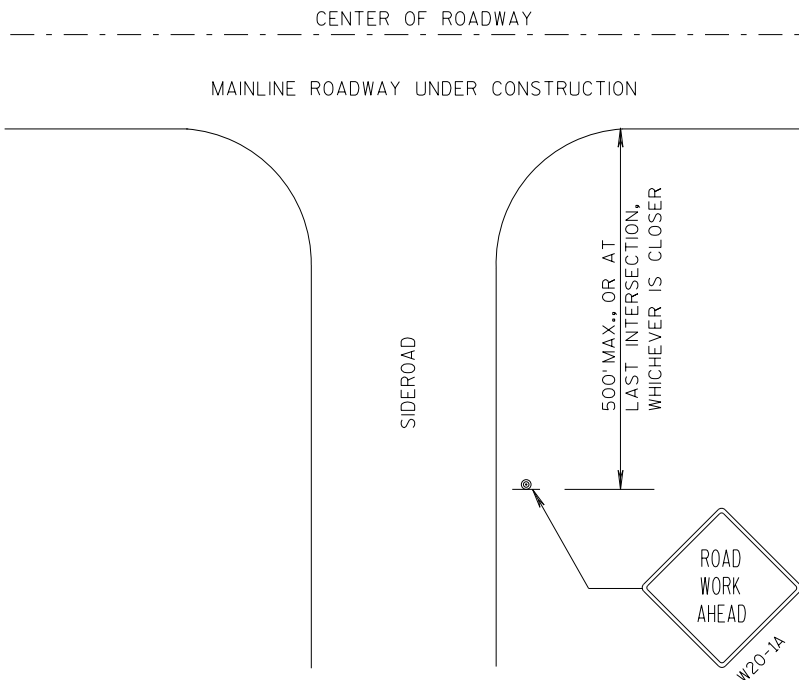
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

* * PLACE ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



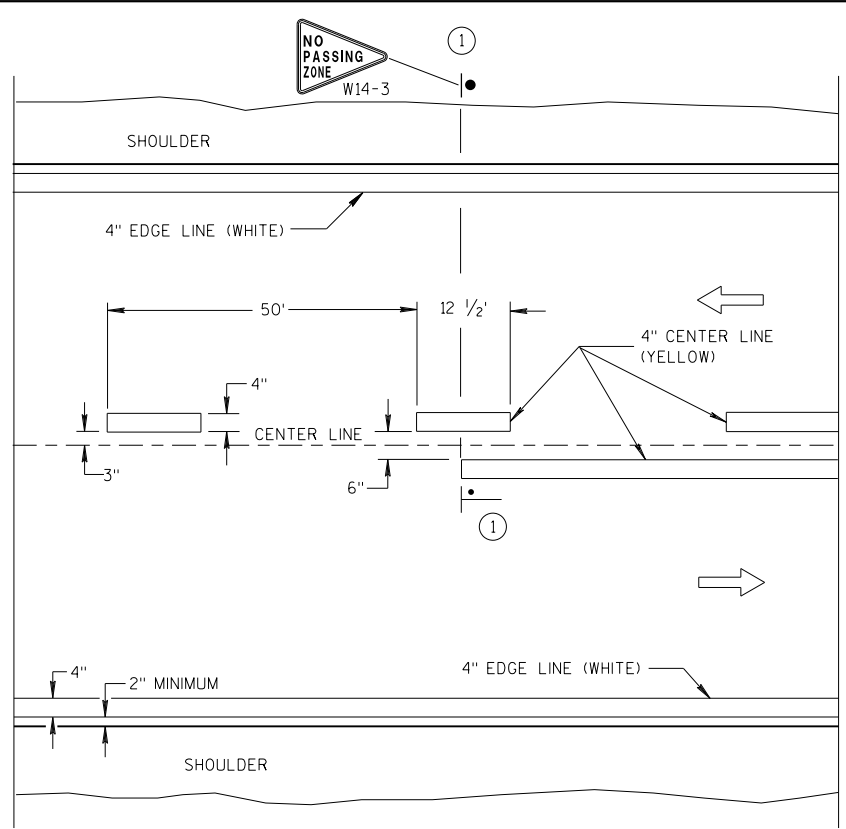
LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

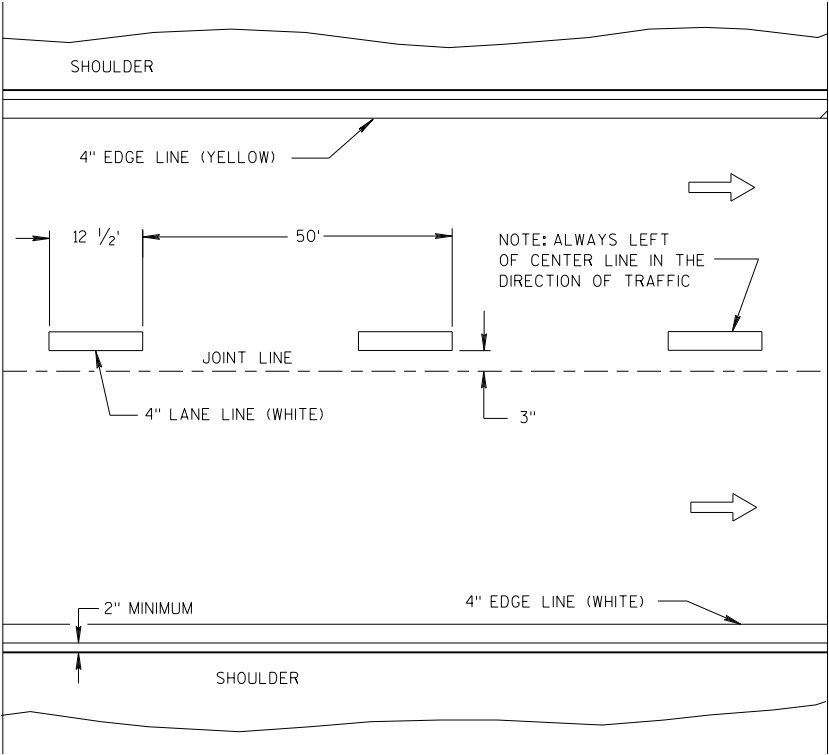
TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 45 M.P.H.
OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
7/2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGI 118
FHWA

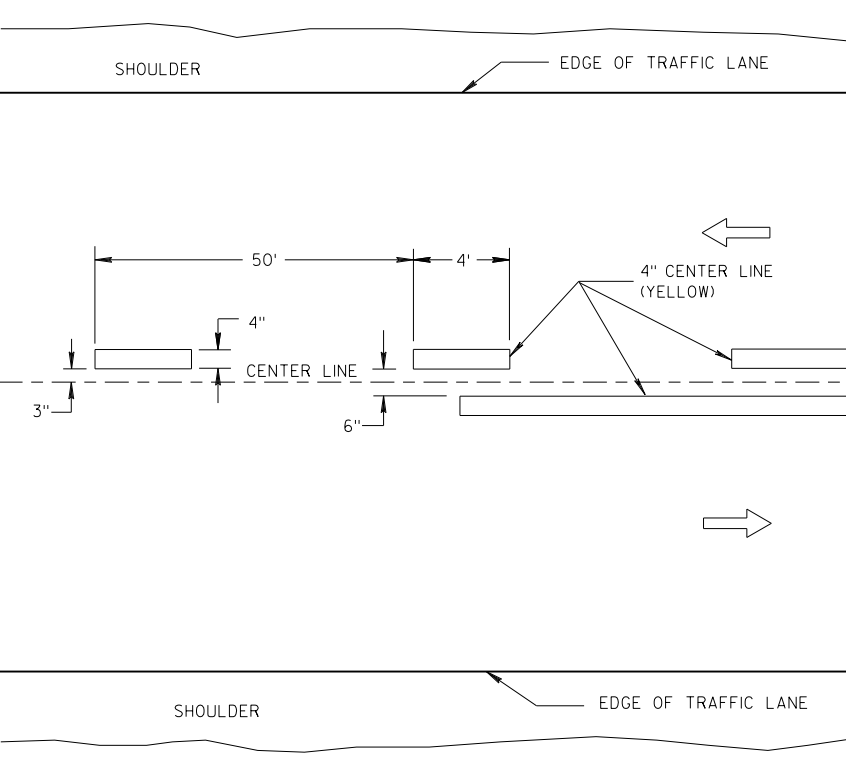


TWO WAY TRAFFIC

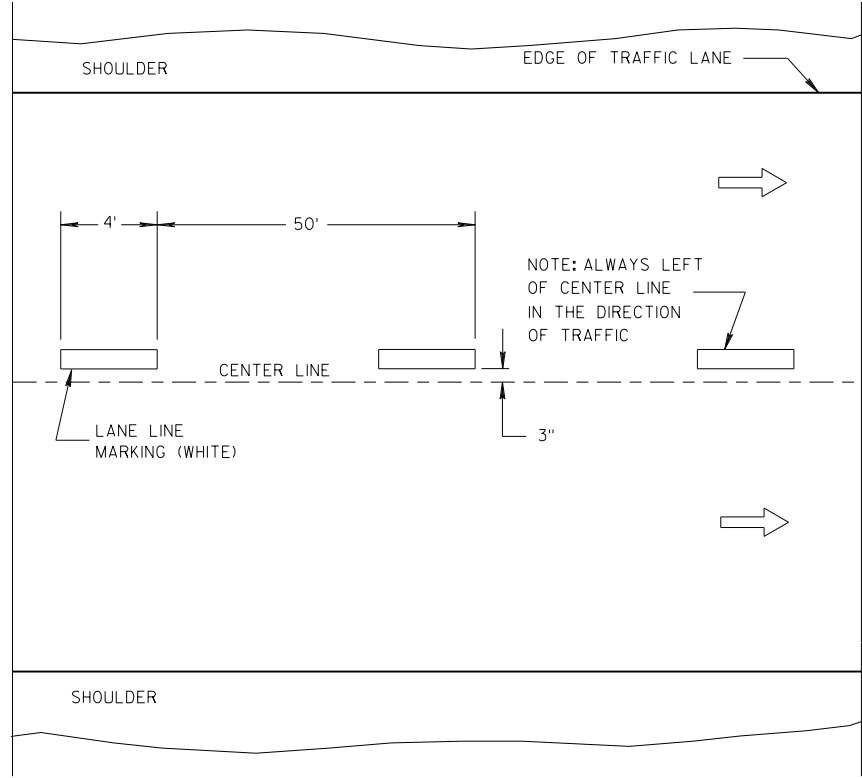


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

1 LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL

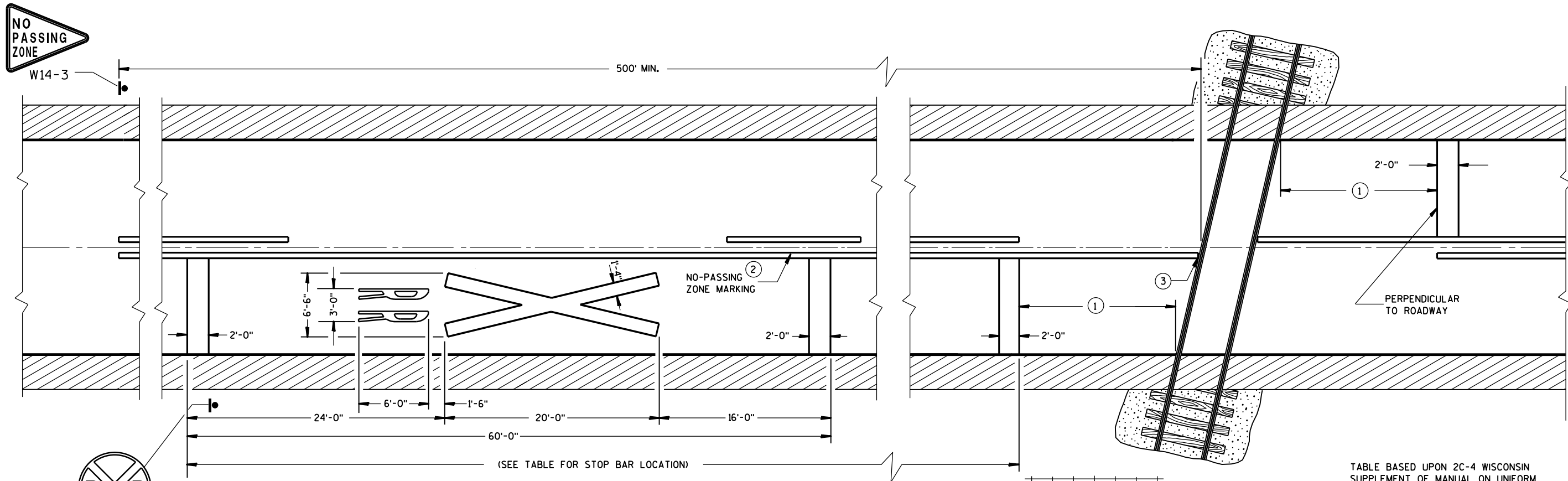
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
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DATE STATE SIGNING AND MAR 119 INEER
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PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ON MULTI-LANE ROADS THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL R X R SYMBOLS SHOULD BE USED IN EACH APPROACH LANE.

CENTER OR LANE LINES AND NO-PASSING ZONE MARKINGS SHOWN ON THIS DRAWING ARE REQUIRED AND PAID FOR UNDER OTHER ITEMS IN THE CONTRACT.

RETRACE EXISTING SYMBOL WHERE EXISTING SYMBOLS ARE PLACED.

- ① MINIMUM 8' FROM ANY RAILROAD WARNING DEVICES (SIGNALS, GATES, ETC.) OR 25' FROM THE NEAREST RAIL, WHICHEVER DISTANCE IS GREATER.
- ② 500' MINIMUM. MARKING LIMITS MAY BE EXTENDED AS DIRECTED BY THE ENGINEER TO MEET ADJACENT NO-PASSING ZONE MARKINGS.
- ③ FOR MULTIPLE TRACK CROSSINGS, THE BARRIER LINE SHALL EXTEND TO THE NEAR RAIL OF THE FURTHEST TRACK IN THE DIRECTION OF HIGHWAY TRAVEL.

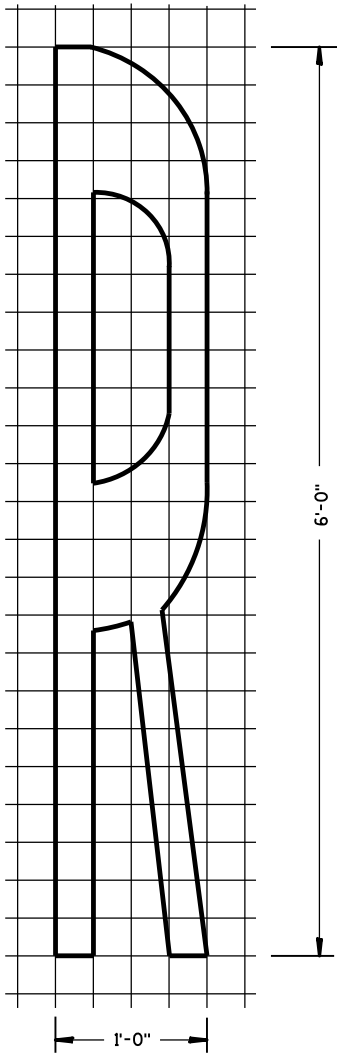


TABLE BASED UPON 2C-4 WISCONSIN SUPPLEMENT OF MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

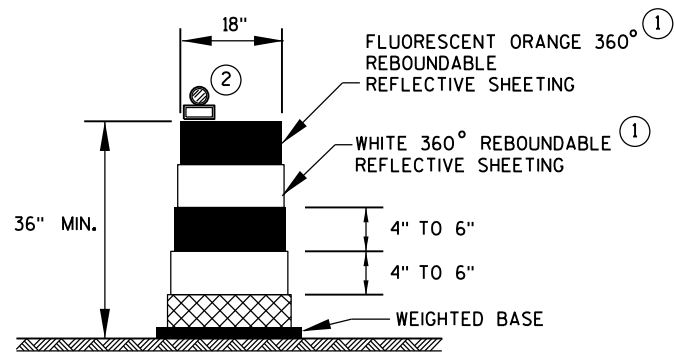
Posted Speed (M.P.H.)	Dimension Range (Feet)
25	150*- 250
30	200*- 300
35	250*- 450
40	300*- 500
45	400*- 650
50	550*- 800
55	750*- 1000
60	1000*- 1250
65	1000*- 1250

* THE MINIMUM DISTANCES IN THE TABLE ARE DESIRABLE AND SHOULD BE USED. THE DISTANCES MAY BE INCREASED UP TO THE MAXIMUM TO ALLOW FOR FIELD CONDITIONS SUCH AS THE CLOSE PROXIMITY OF DRIVEWAYS, BRIDGES, SIDEROADS OR OTHER FEATURES THAT WOULD PROHIBIT THE MINIMUM DISTANCES FROM BEING USED.

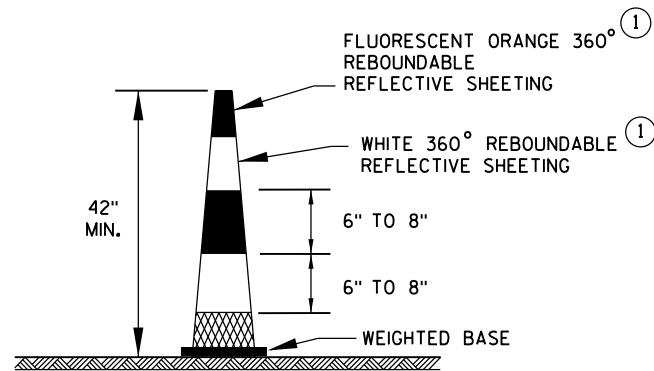
SIGNING AND PAVEMENT MARKING
DETAILS FOR RAILROAD-HIGHWAY
GRADE CROSSINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MAINTENANCE ENGINEER
FHWA



DRUM

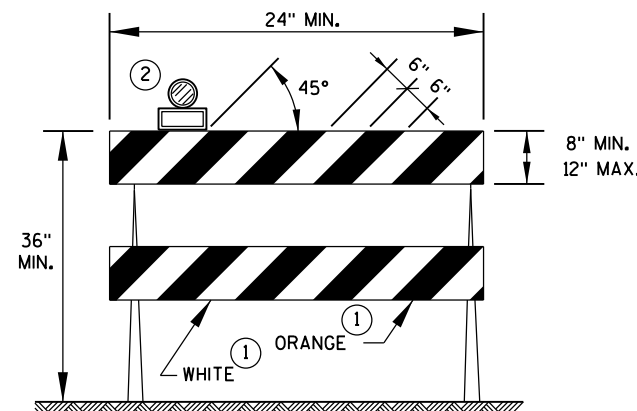


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

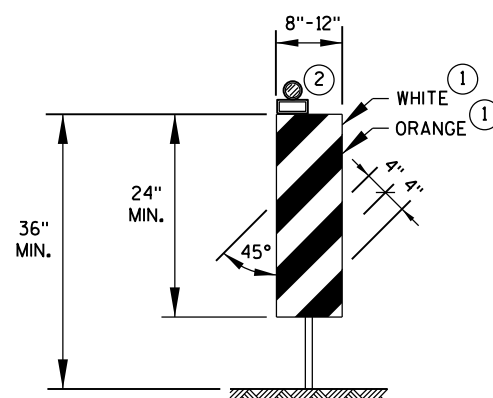
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



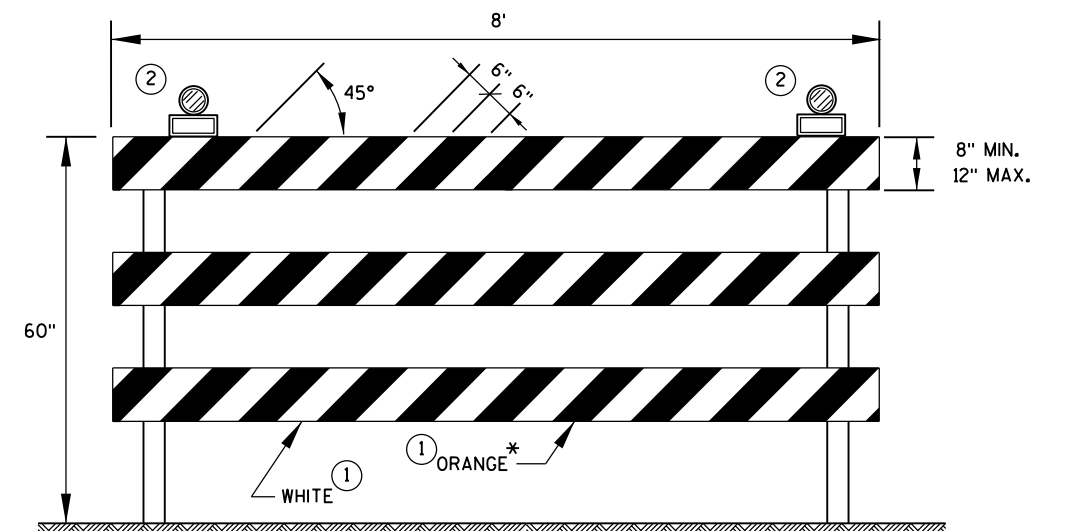
TYPE 2 BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED.
ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE 3 BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017
DATE

FHWA

/S/ Andrew Heidtke
WORK ZONE ENG 121

LEGEND

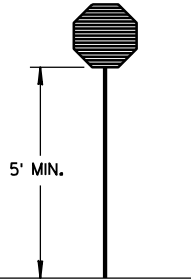
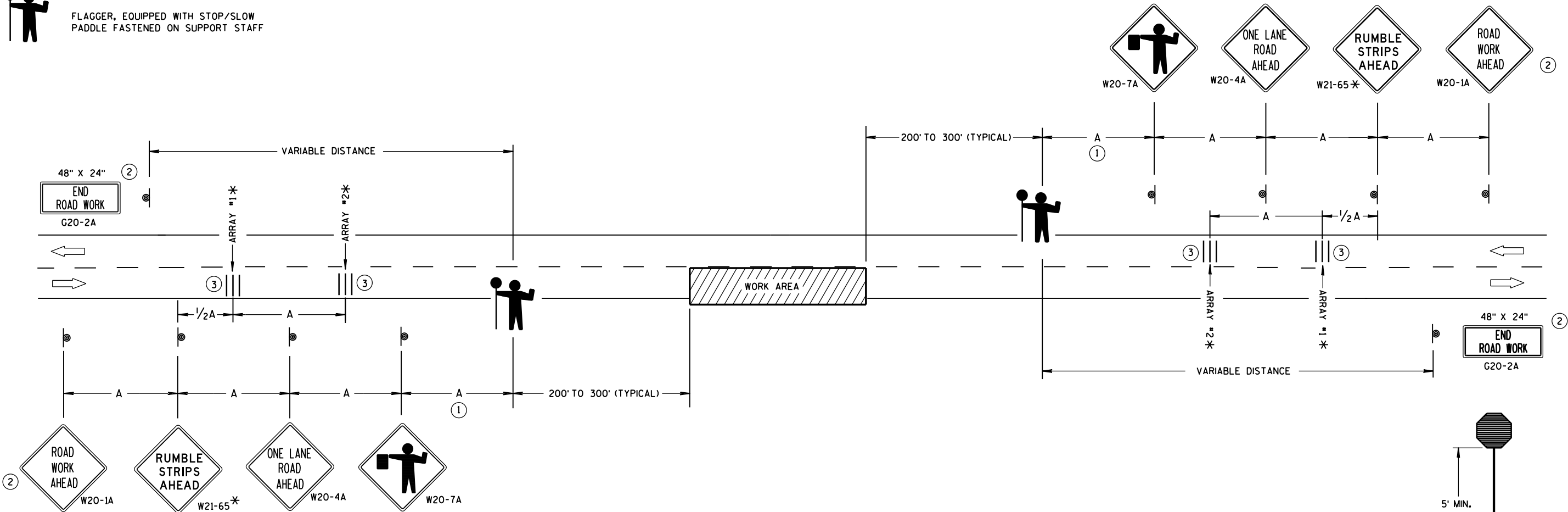
- SIGN ON PORTABLE OR PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA
- FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING A
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING A.



STOP/SLOW PADDLE ON SUPPORT STAFF

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

"W0" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS. PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

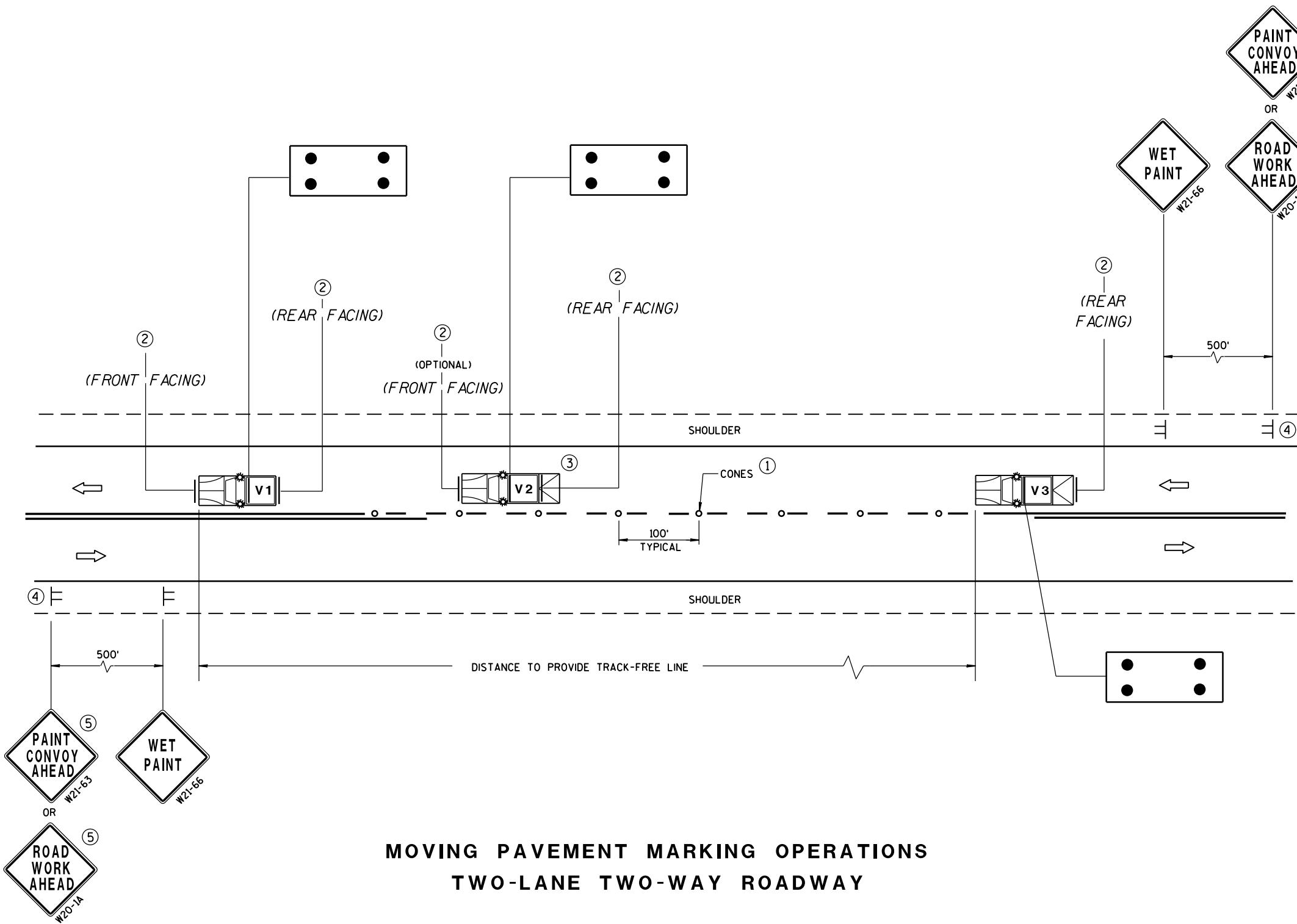
FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, REMOVE TEMPORARY RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

- * UTILIZE TEMPORARY RUMBLE STRIPS WHEN FLAGGING OPERATION IS ANTICIPATED TO BE STATIONARY IN EXCESS OF TWO HOURS.
- ① FOR A MOVING WORK OPERATION, SIGNING AND TEMPORARY RUMBLE STRIPS (IF USED) SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3,500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
 - ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
 - ③ EACH TEMPORARY RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

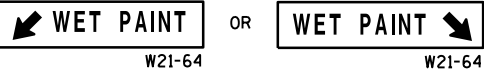
APPROVED
June 2017 /S/ Andrew Heldtke
DATE WORK ZONE ENG 122
FHWA



MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY

GENERAL NOTES

- ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.
- VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.
- IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.
- ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.
- DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
- THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.
- THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.
- WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.
- ① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.
- ② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.
- ③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.
- ④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
- ⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.



OR



LEGEND

- V1** LEAD VEHICLE
- V2** SHADOW VEHICLE
- V3** TRAIL VEHICLE WITH TMA
- TMA** TRUCK-MOUNTED ATTENUATOR

≡ SIGN ON TEMPORARY SUPPORT

→ DIRECTION OF TRAFFIC

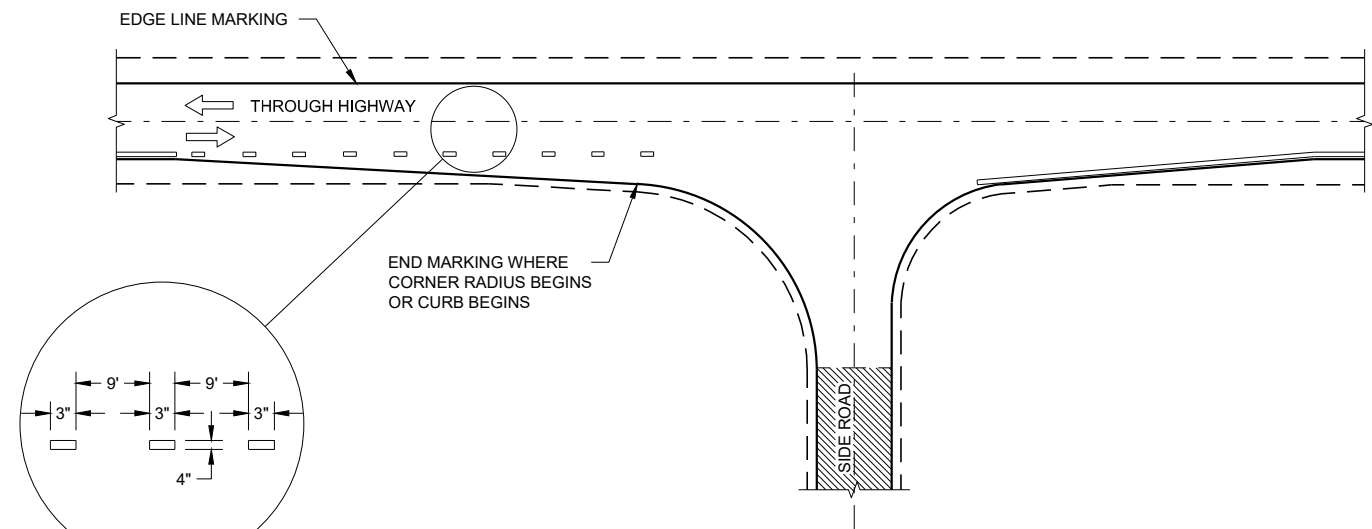
○ CONES

⬢ FLASHING ARROW PANEL (CAUTION)

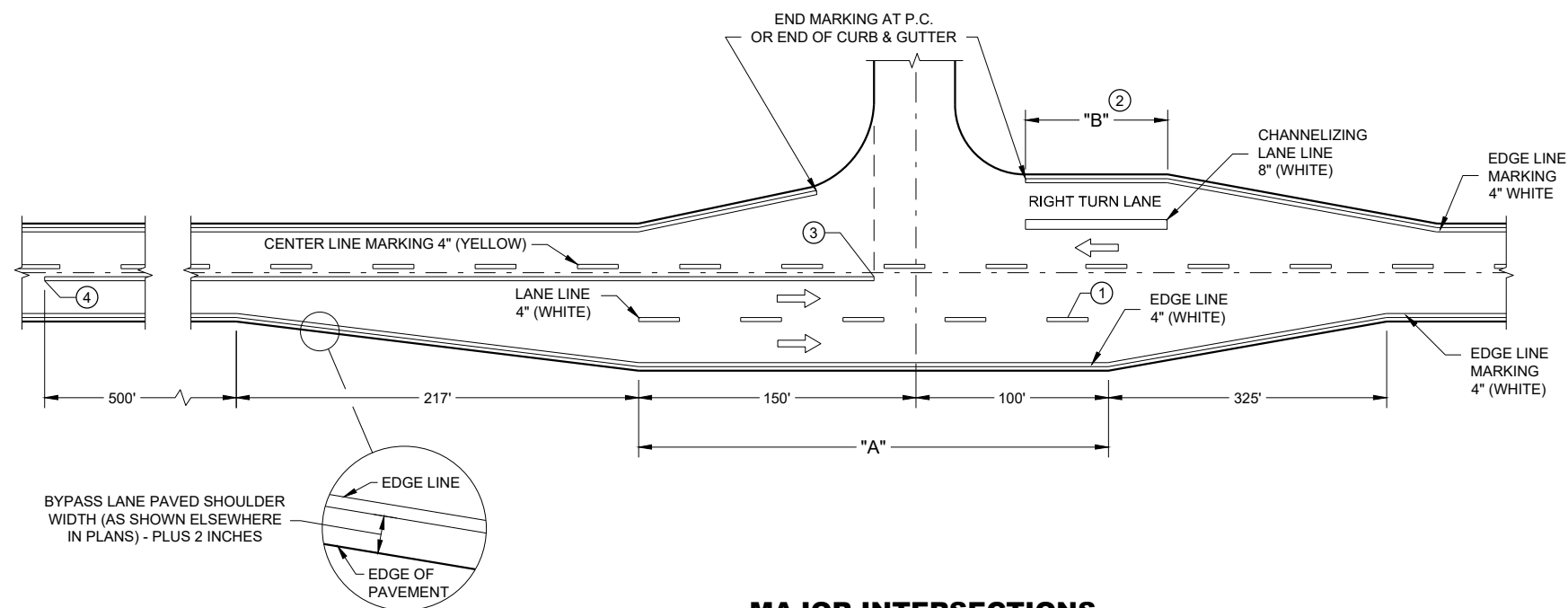
MOVING PAVEMENT MARKING
OPERATION
TWO-LANE TWO-WAY ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGR 123
FHWA



MINOR INTERSECTION



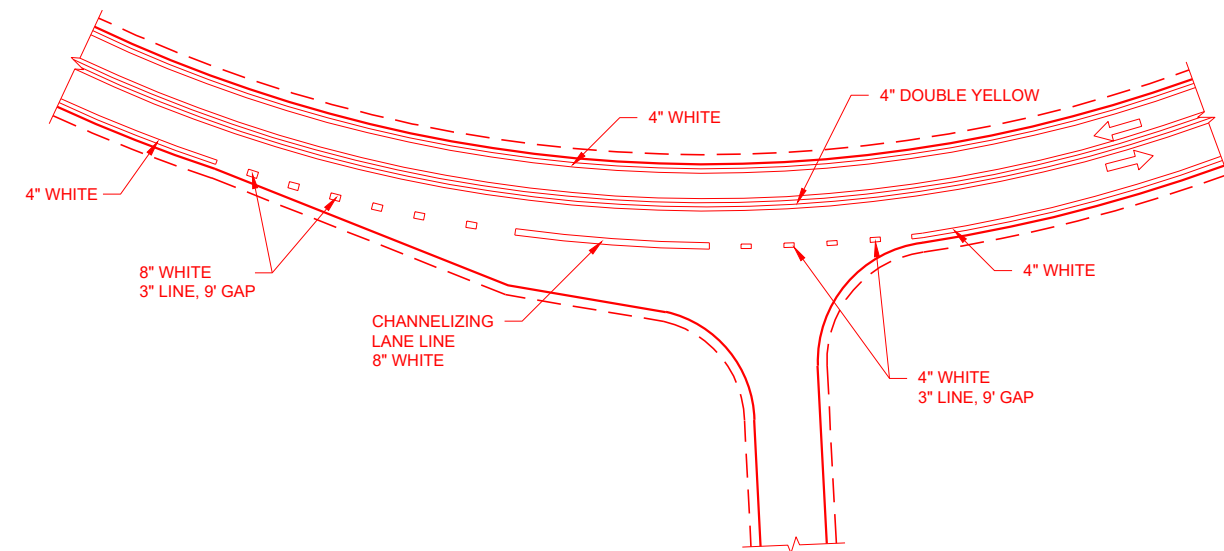
MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANE)

GENERAL NOTES

OMIT EDGE LINES THROUGH INTERSECTIONS. CONTINUE EDGE LINES THROUGH DRIVEWAYS.

- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT / SURFACE EDGE EXTENSION.
- ④ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL



INTERSECTION ON OUTSIDE OF CURVE

PAVEMENT MARKING
(INTERSECTIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 124

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

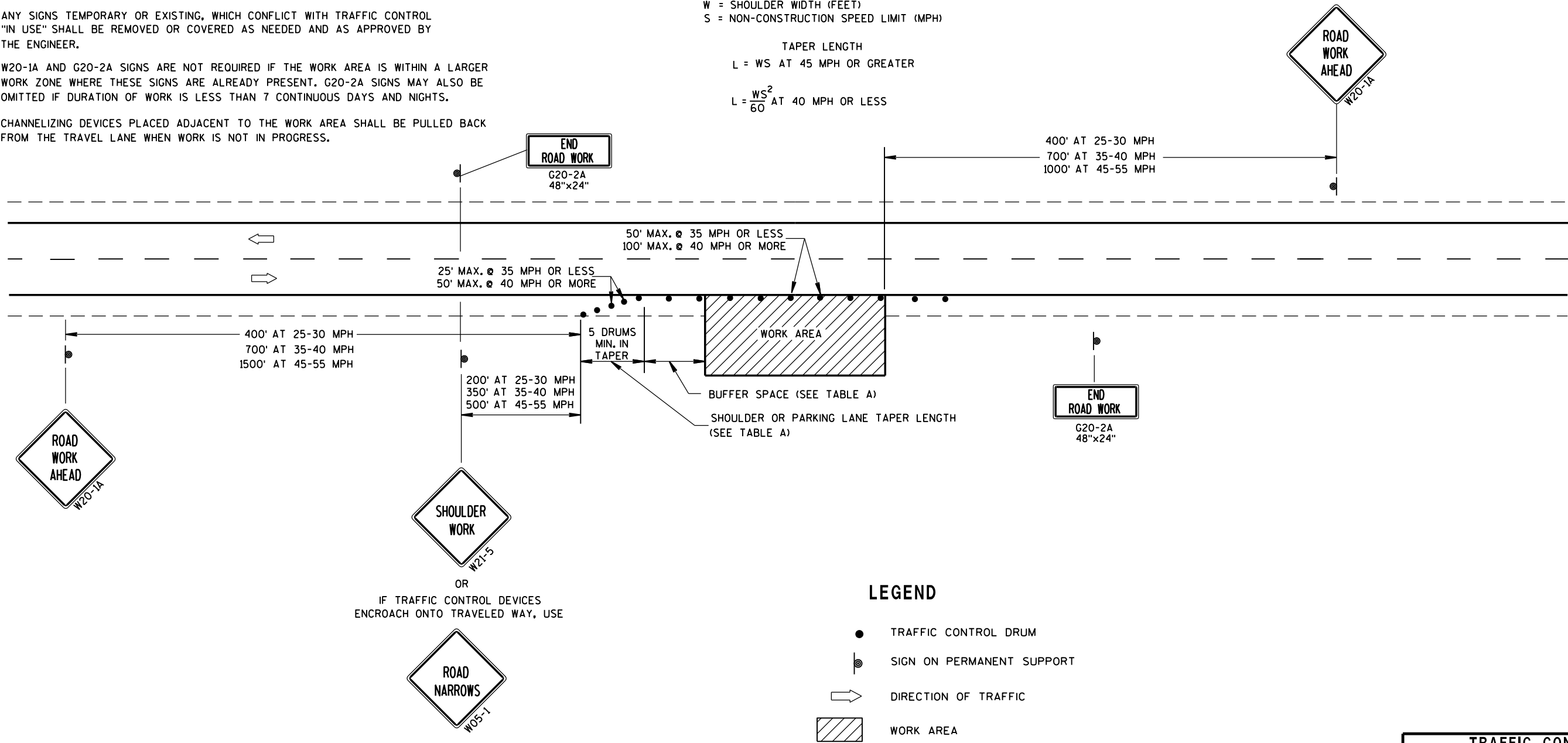
SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	200
35	30	45	55	70	250
40	40	55	75	90	305
45	60	90	120	150	360
50	70	100	135	170	425
55	75	110	150	185	495

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH
L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$ AT 40 MPH OR LESS

SHOULDER TAPER LENGTH = $\frac{1}{3}L$



LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

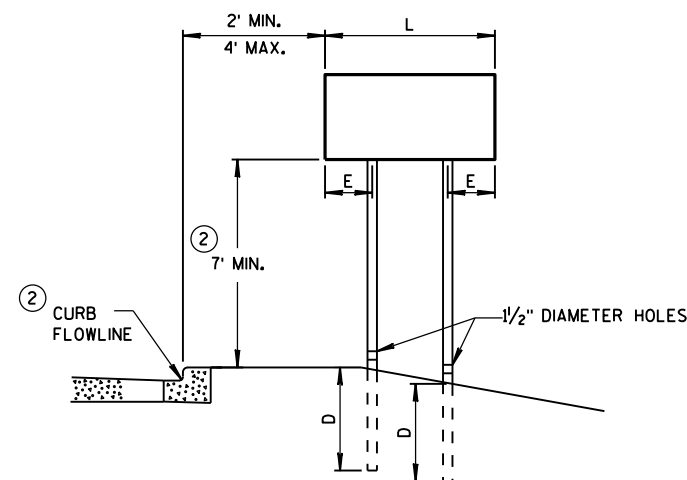
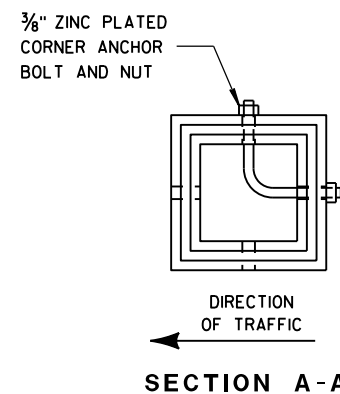
TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED July 14, 2015 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE SAFETY ENGINEER 125
FHWA	



TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS LARGER THAN 27 SQ.FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

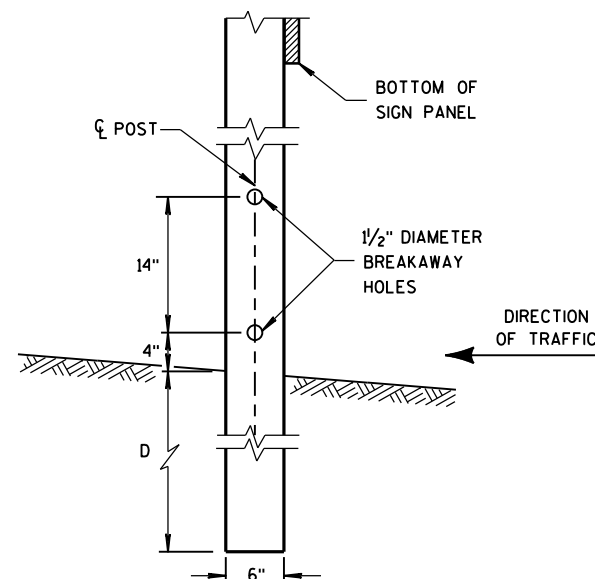


URBAN AREA

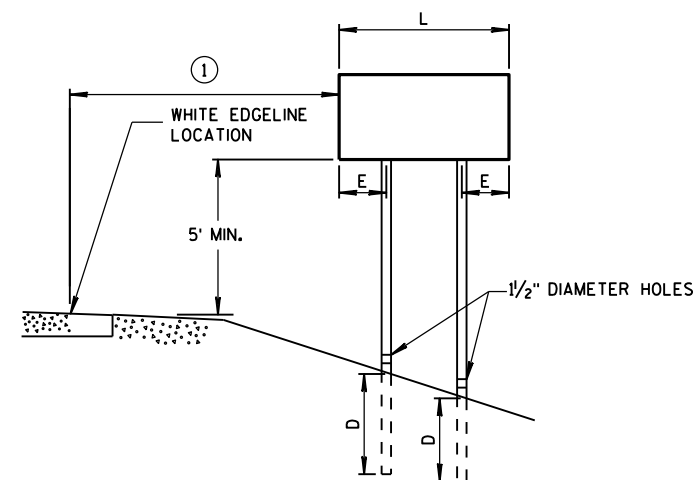
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

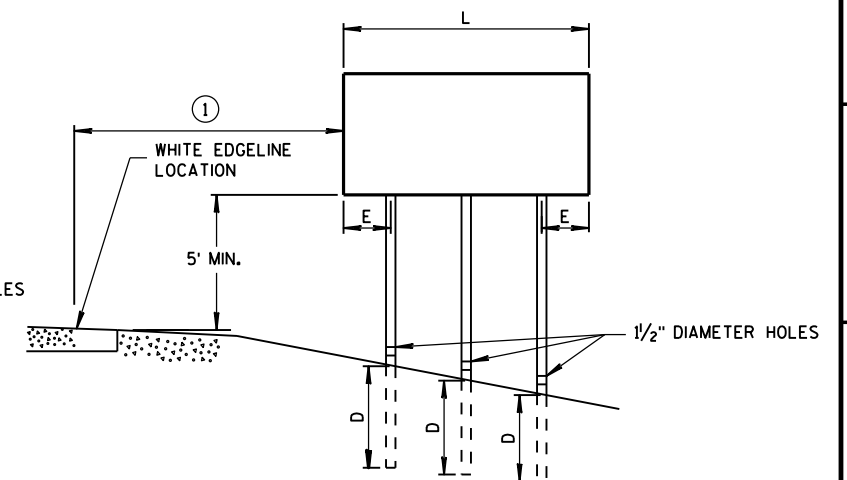
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA



GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

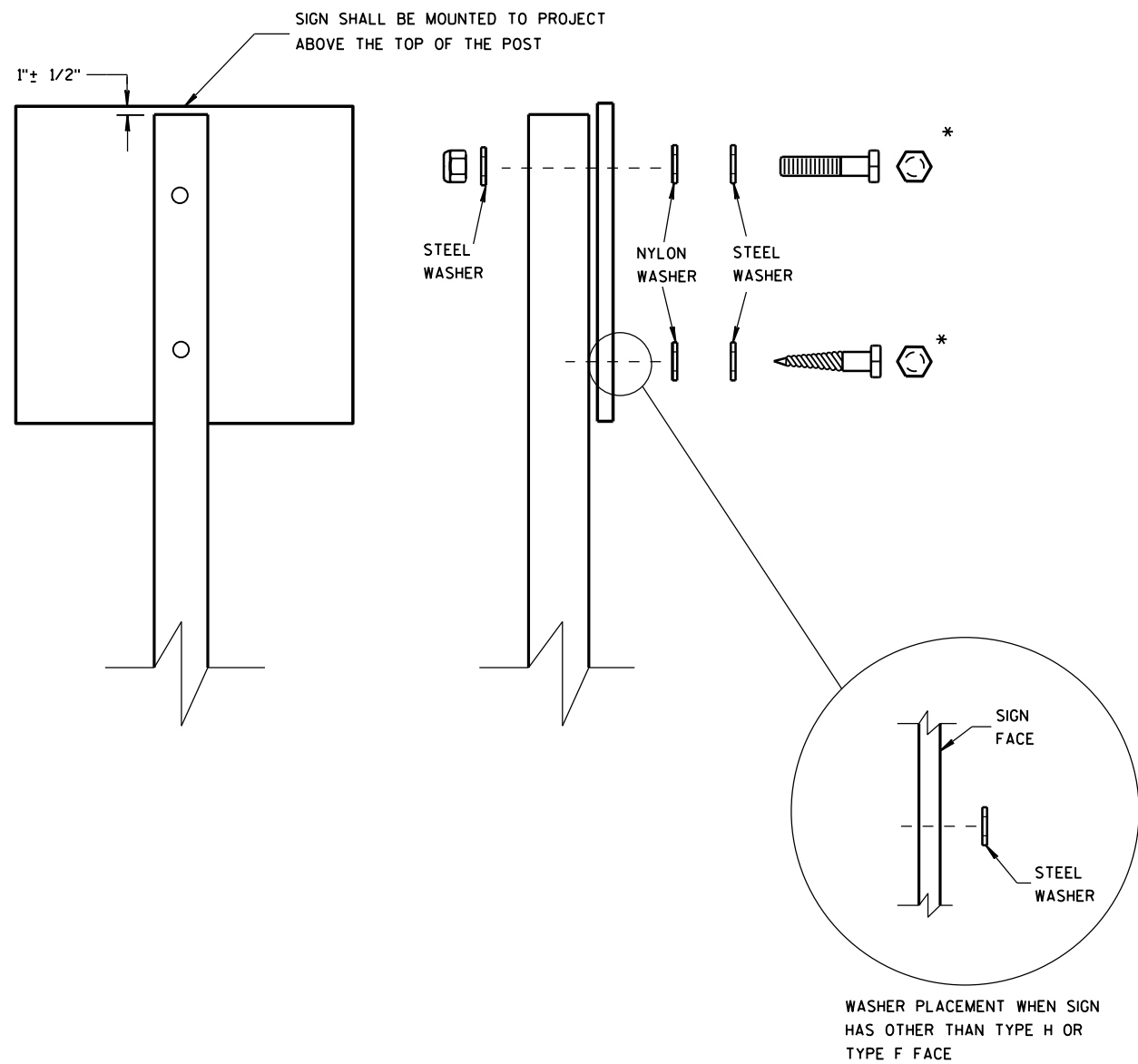
4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE (3)

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION 126



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

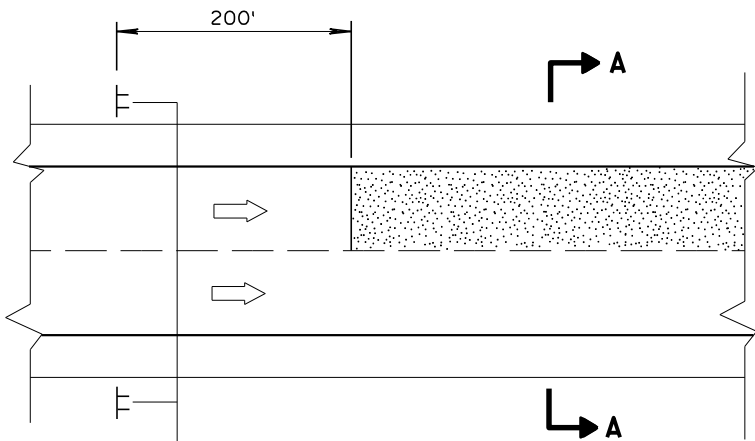
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE EN 127
FHWA	

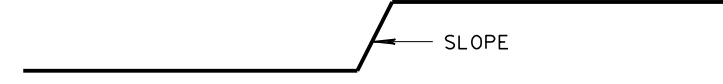


MULTI-LANE

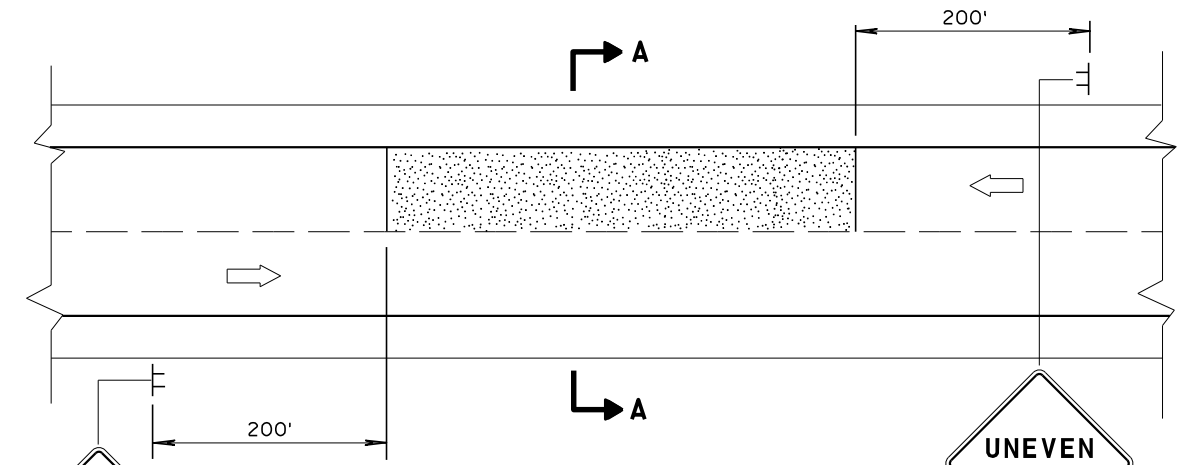


SECTION A-A

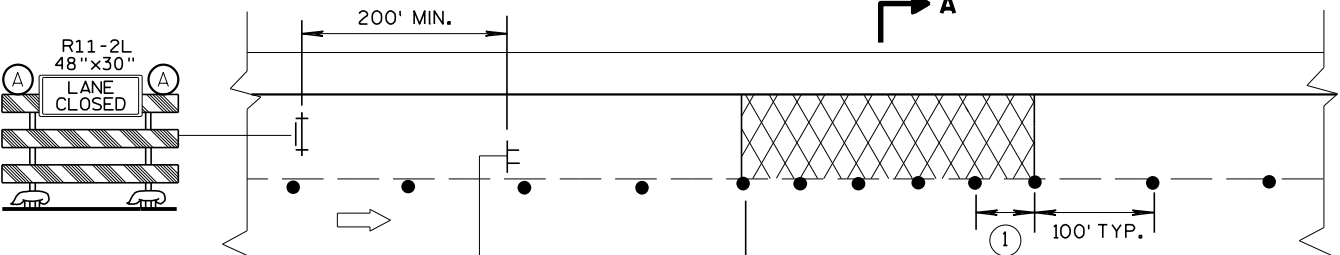
OR



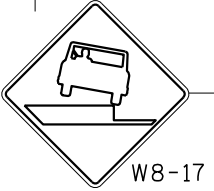
SECTION A-A



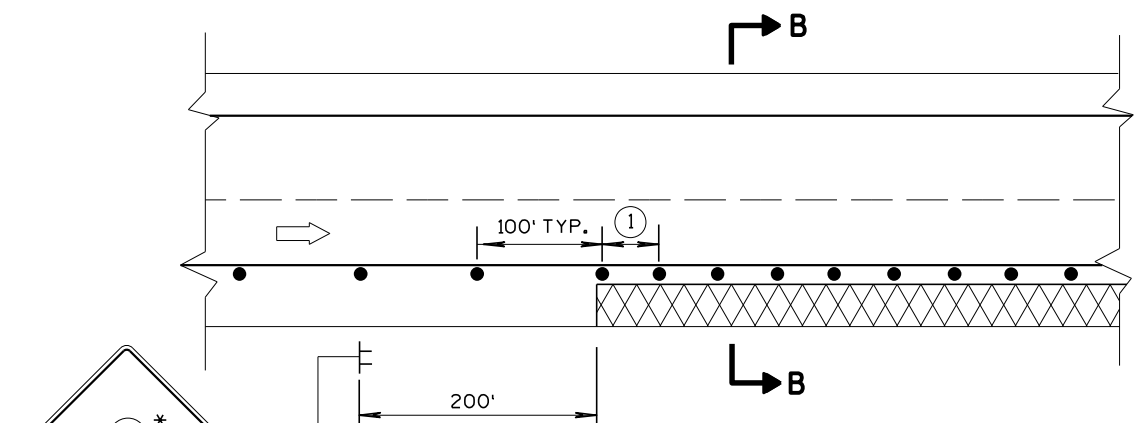
TWO-WAY TWO LANE



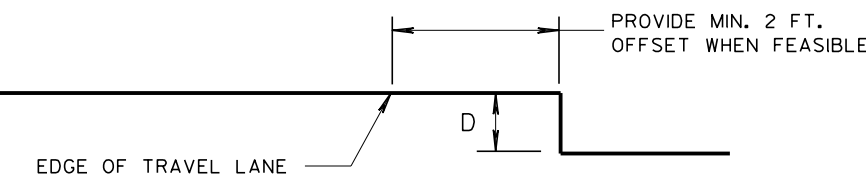
MULTI-LANE BASE PATCHING



ADJACENT LANE DROP-OFFS



SHOULDER DROP-OFFS



SECTION B-B

GENERAL NOTES

FOR SPOT LOCATIONS USE ENGINEERING JUDGEMENT WHEN PLACING ADDITIONAL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

* IF THE DROP-OFF IS CONTINUOUS ALONG THE PROJECT, PLACE ADDITIONAL SIGNS EVERY 1 MILE AND AFTER EACH ENTRANCE RAMP.

① USE CLOSER SPACING WHEN DELINEATING DROP-OFF.

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC
- WORK AREA WITH DROP-OFF
- MILLED SURFACE

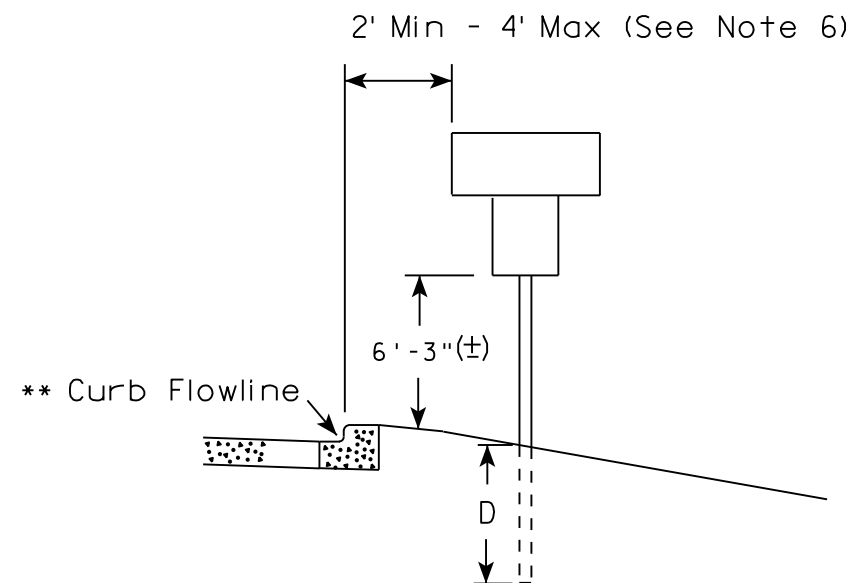
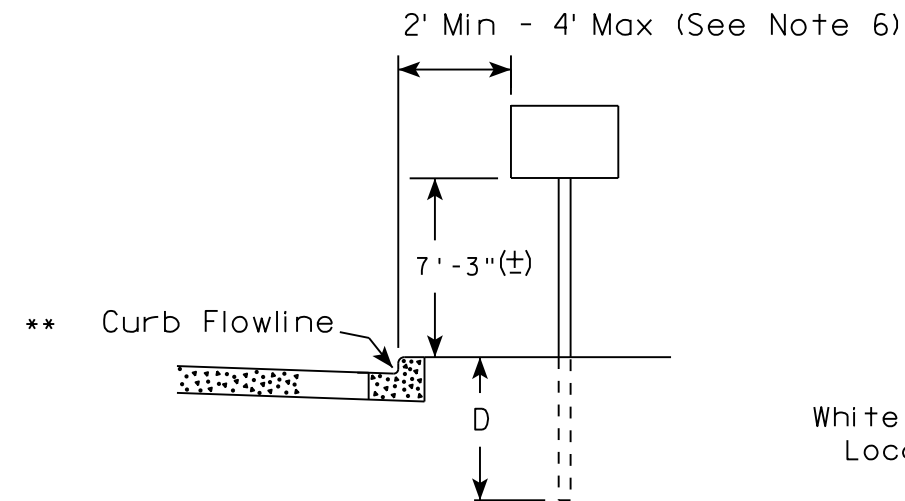
D	SIGN (C)
< 2" WITH A SLOPE STEEPER THAN 3:1	 W08-9
2" < 6" WITH A SLOPE STEEPER THAN 3:1	 W8-9A PROVIDE A 3:1 OR FLATTER SLOPE OF MATERIAL ADJACENT TO THE PAVEMENT

TRAFFIC CONTROL,
DROP-OFF SIGNING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

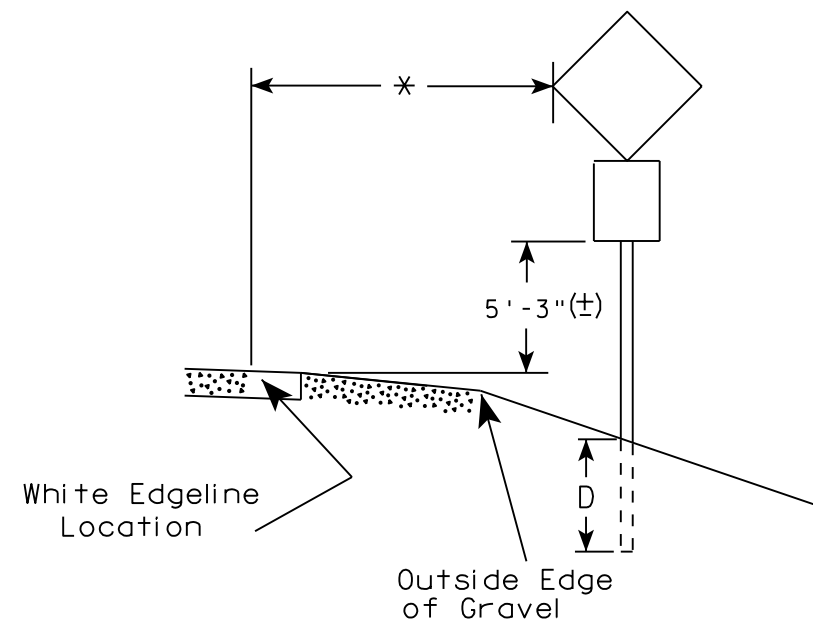
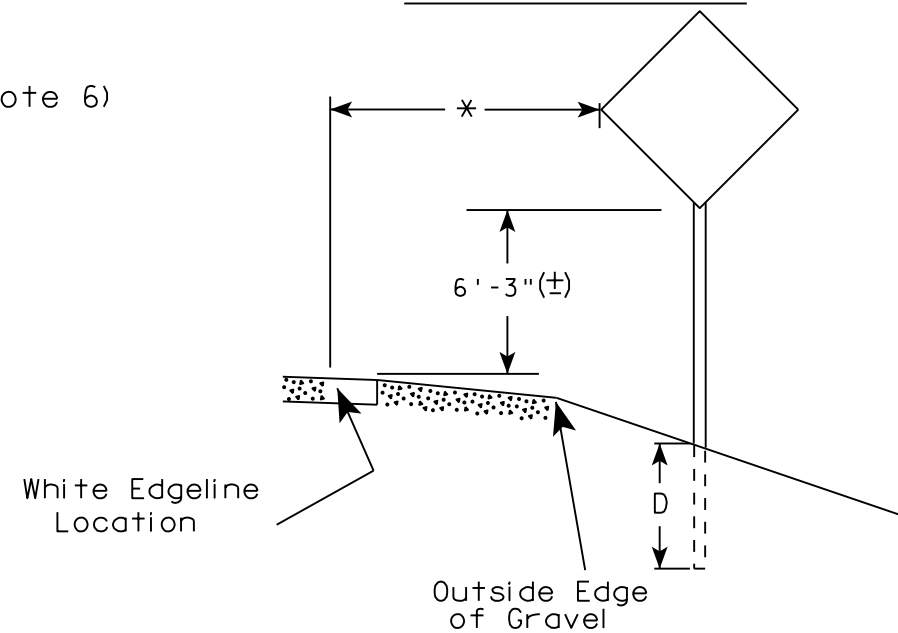
APPROVED
March 2018 /S/ Andrew H
DATE WORK ZONE EN 128
FHWA

URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

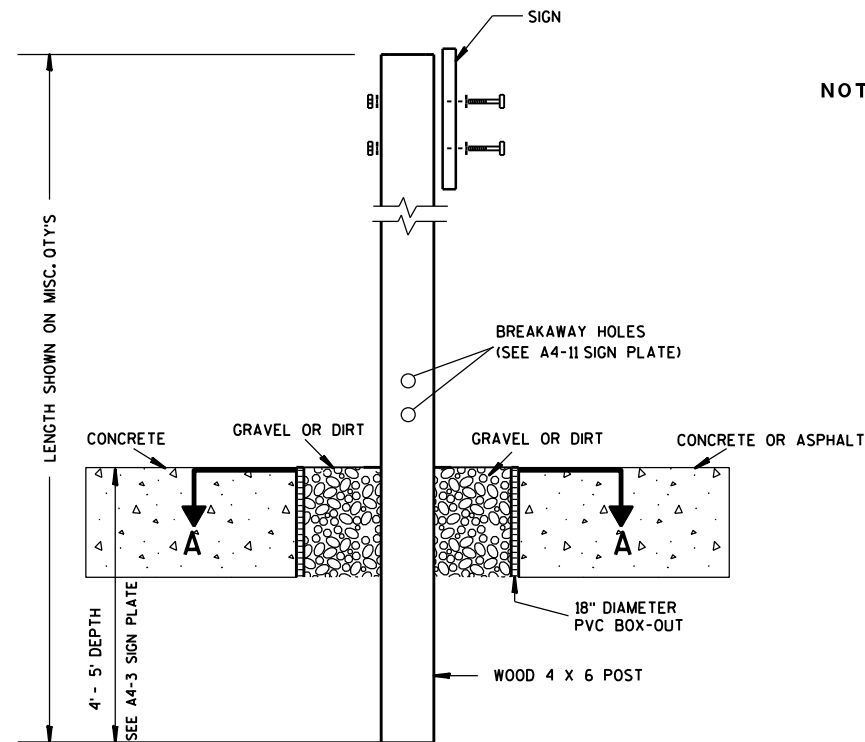
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. J-Assemblies are considered to be one sign for mounting height.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

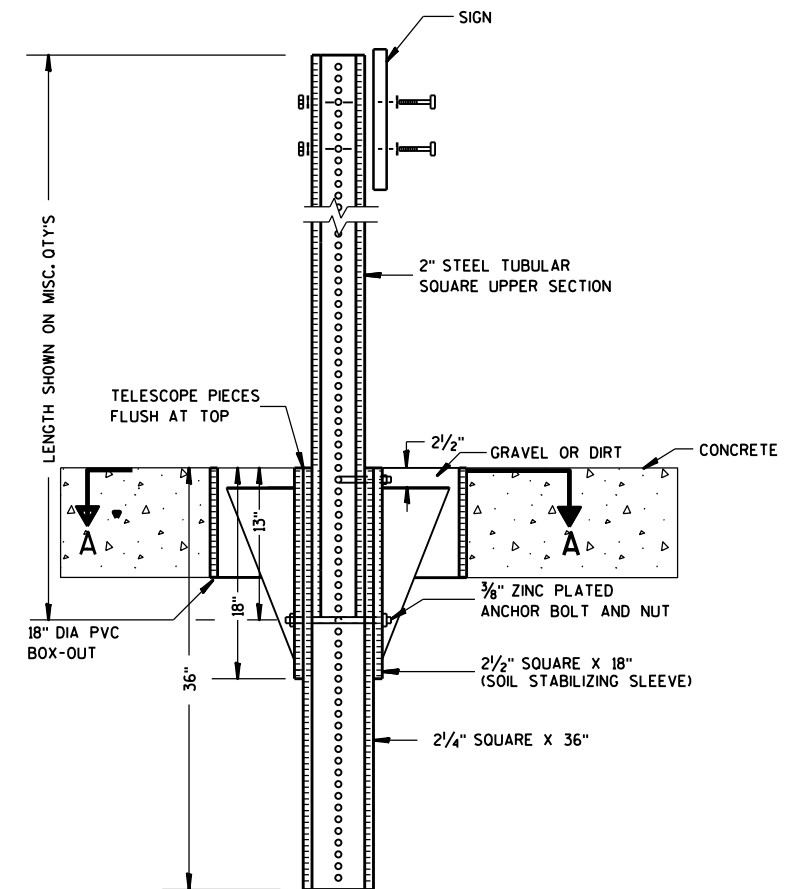
DATE 8/21/17 PLATE NO. A4-3.21



ELEVATION VIEW

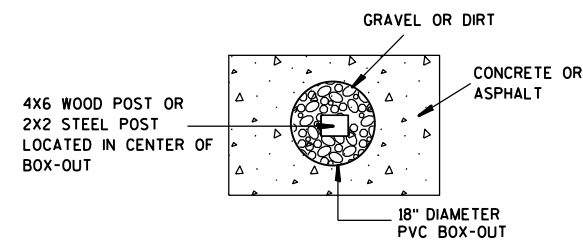
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST BOX-OUTS A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLAT 130 A4-3B.1

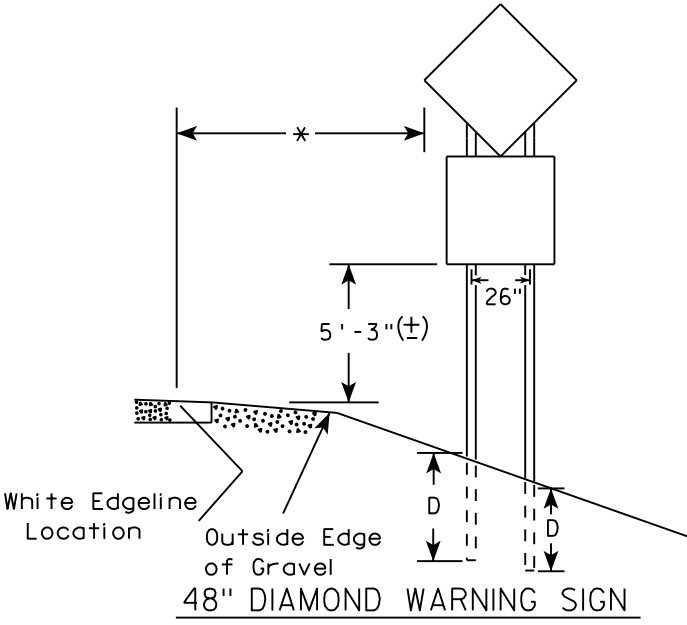
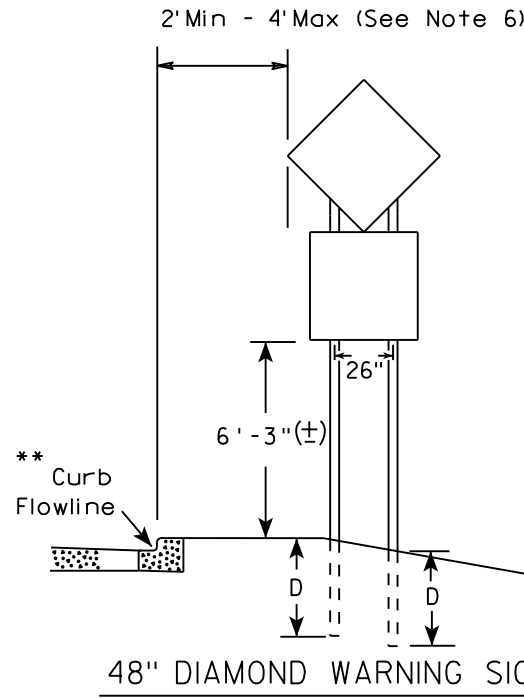
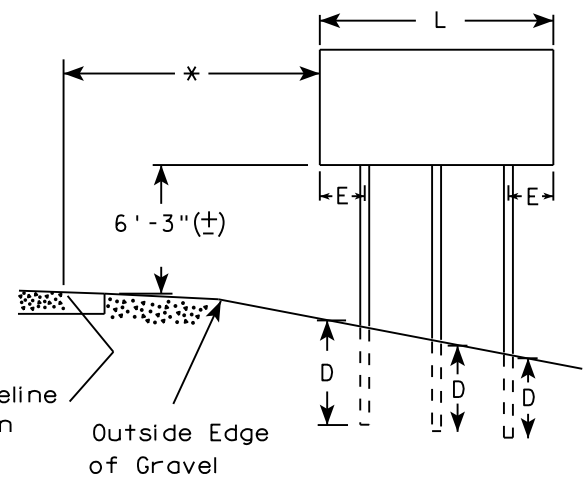
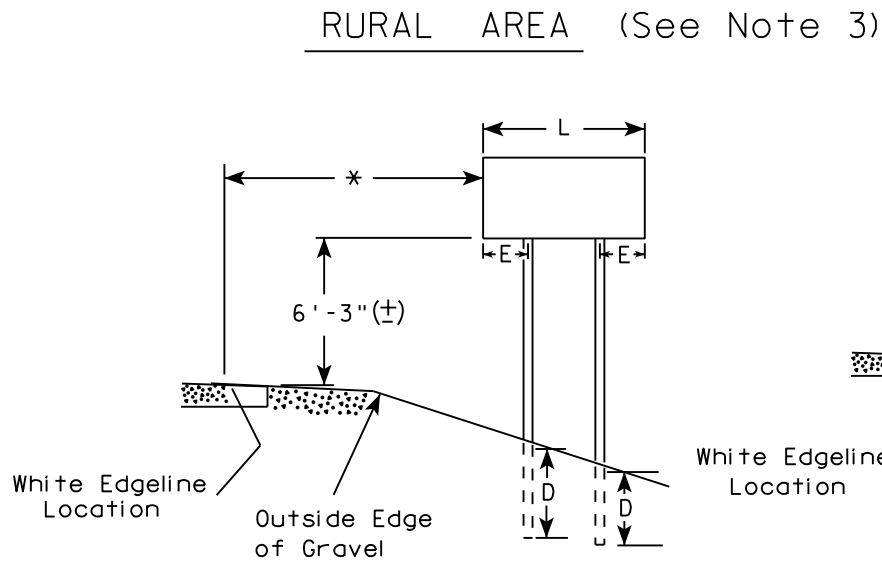
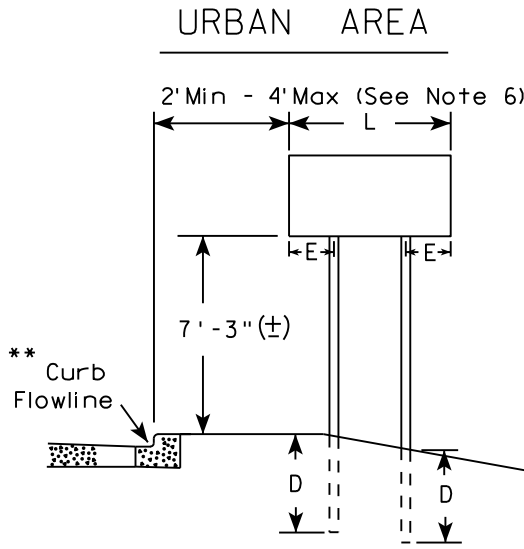
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. J-Assemblies are considered to be one sign for mounting height.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4"-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 108"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 108" to 144"	12"

POST EMBEDMENT DEPTH

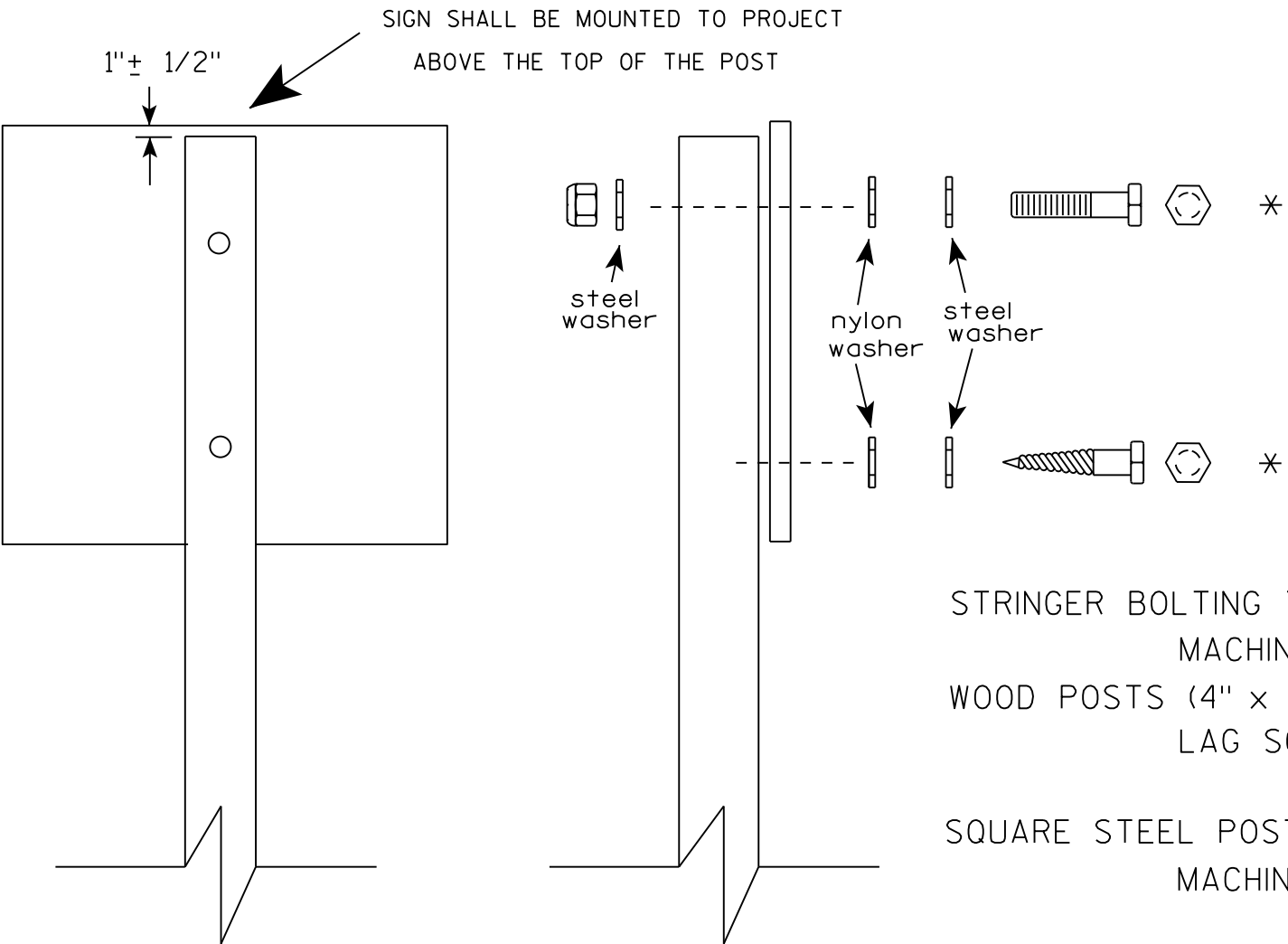
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/17 PLATE NO. A4-4.15



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

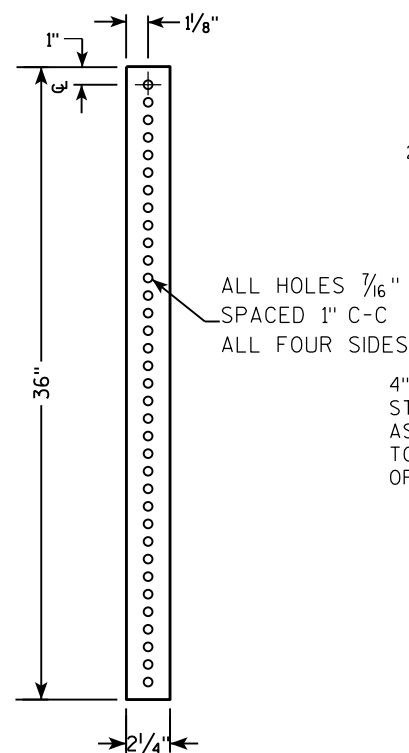
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

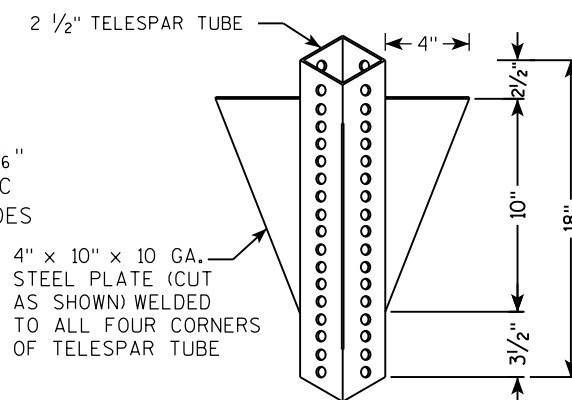
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8 132

**2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**

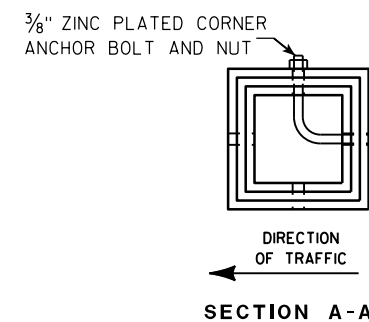


TECHNICAL DRAWING OF A SIGN POST ASSEMBLY:

- Sign:** 13" wide sign plate with 1/16" holes spaced 1" C-C. Material: SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL.
- Post Sections:**
 - 2" STEEL TUBULAR SQUARE UPPER SECTION
 - 2 1/4" SQUARE X 36" (LOWER SECTION)
- Holes:** ALL HOLES 1/16" SPACED 1" C-C ALL FOUR SIDES
- Anchor Bolts:** 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT
- Soil Stabilizing Sleeves:** 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
- Ground Filling:** 2 1/2" GRAVEL OR DIRT
- Dimensions:**
 - 13" (Sign Plate Width)
 - 13" (Upper Section Width)
 - 13" (Lower Section Width)
 - 36" (Total Post Height)
 - 18" (DIA SCHEDULE 40 PVC BOX-OUT)
- Assembly Notes:**
 - TELESCOPE PIECES FLUSH AT TOP
 - 18" DIA SCHEDULE 40 PVC BOX-OUT

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY:

- TELESCOPE PIECES FLUSH AT TOP**: Indicated by a dimension line on the left.
- 2" STEEL TUBULAR SQUARE UPPER SECTION**: The main vertical support.
- ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES**: Specification for the perforations in the tubular section.
- SIGN**: Attached to the top of the post.
- SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL**: Reference to a sign plate for hardware details.
- 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT**: Hardware used to secure the post to the base.
- 1"**: Dimension for the offset of the anchor bolt from the post face.
- 3/8" ZINC PLATED ANCHOR BOLT AND NUT**: Hardware used to secure the base plate to the ground.
- 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)**: The base plate of the post.
- 2 1/4" SQUARE X 36"**: The main base plate.
- 36"**: Dimension for the height of the main base plate.
- 18"** and **12"**: Dimensions for the offset of the anchor bolt from the post face.
- A**: Downward arrows indicating load or weight.



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

for State Traffic Engineer

DATE 2/05/15 PLATI 133 14-9.9

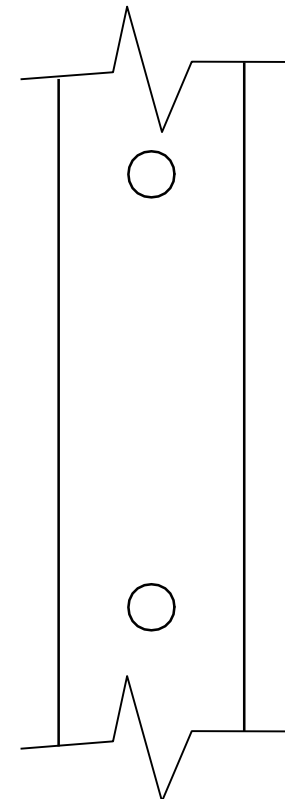
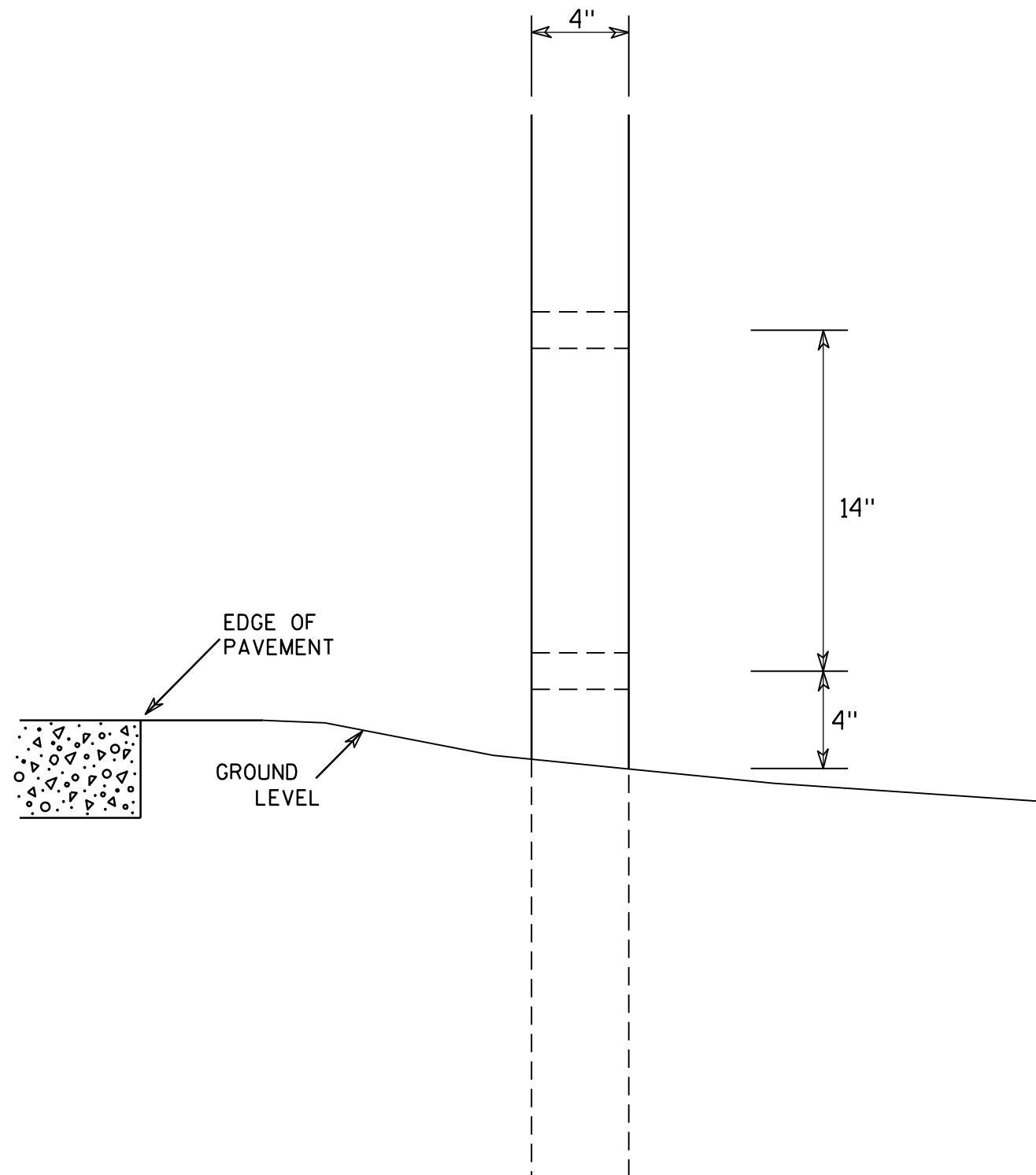
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

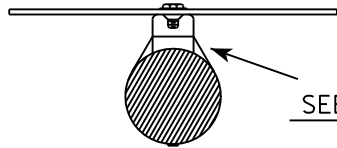
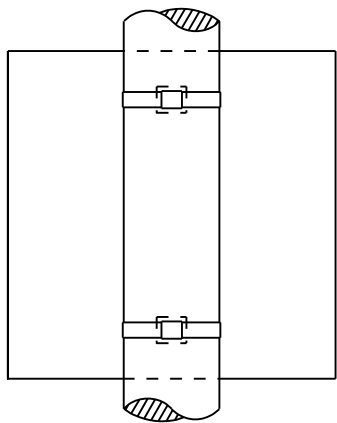
COUNTY:

SHEET NO: 134

E

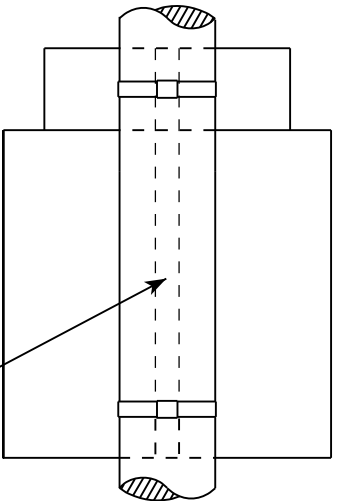
BANDING

SINGLE SIGN

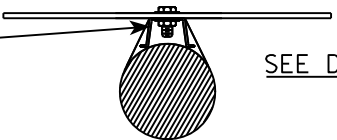


SEE DETAIL A

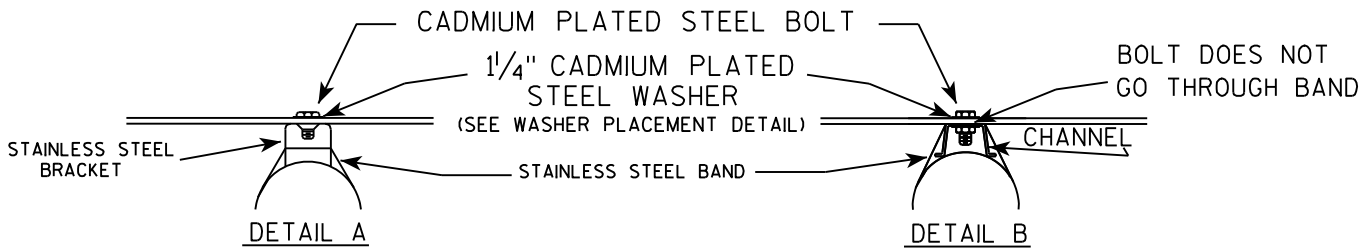
"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



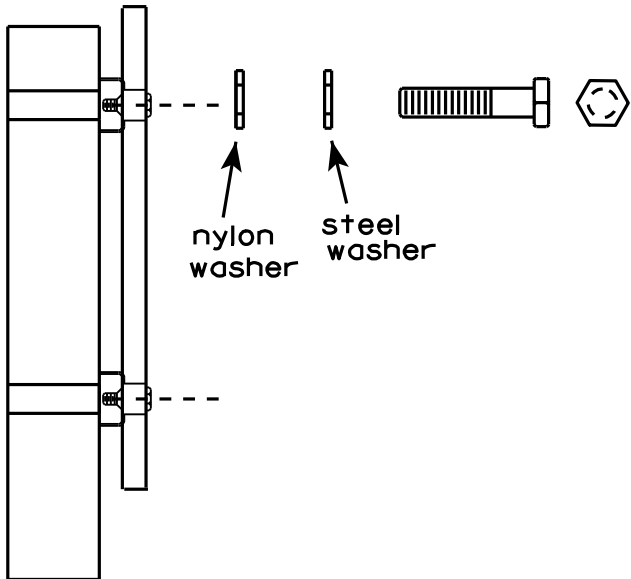
SEE DETAIL B



GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.

WASHER PLACEMENT



nylon washer
steel washer

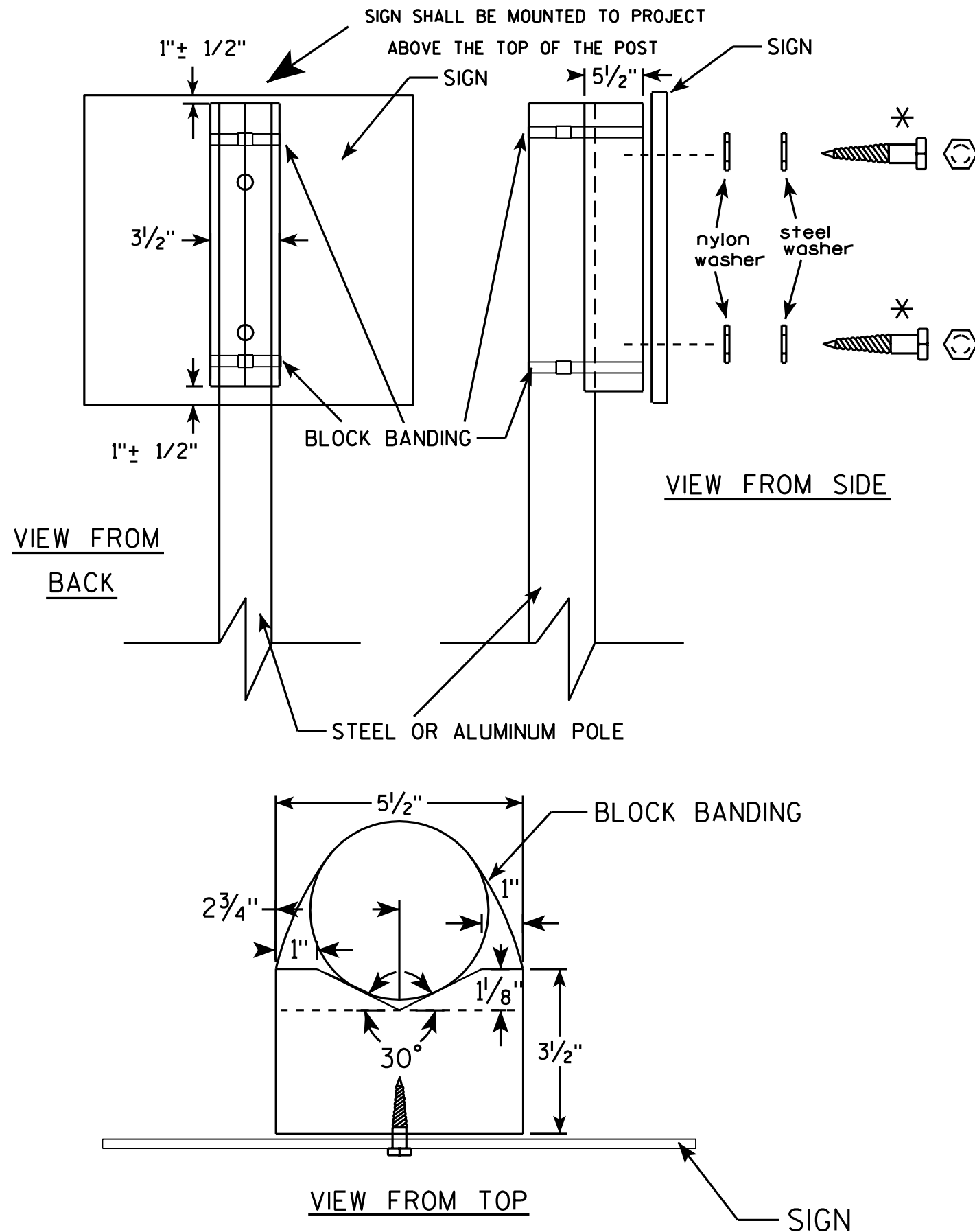
WASHERS (ALL POSTS) -
1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/16/13 PLATE NO. A5-9.3



GENERAL NOTES

1. WOOD 4"x6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, $\frac{3}{4}$ " WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D, or
 - b. Cadmium plated in accordance with ASTM Designation : B 766 TYPE 3, Class 12, or
 - c. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ "
8. NYLON WASHERS SHALL BE $\frac{1}{4}$ " O.D. X $\frac{3}{8}$ " I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE $\frac{3}{8}$ " X $2\frac{1}{2}$ "

BLOCK BANDING DETAIL (V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

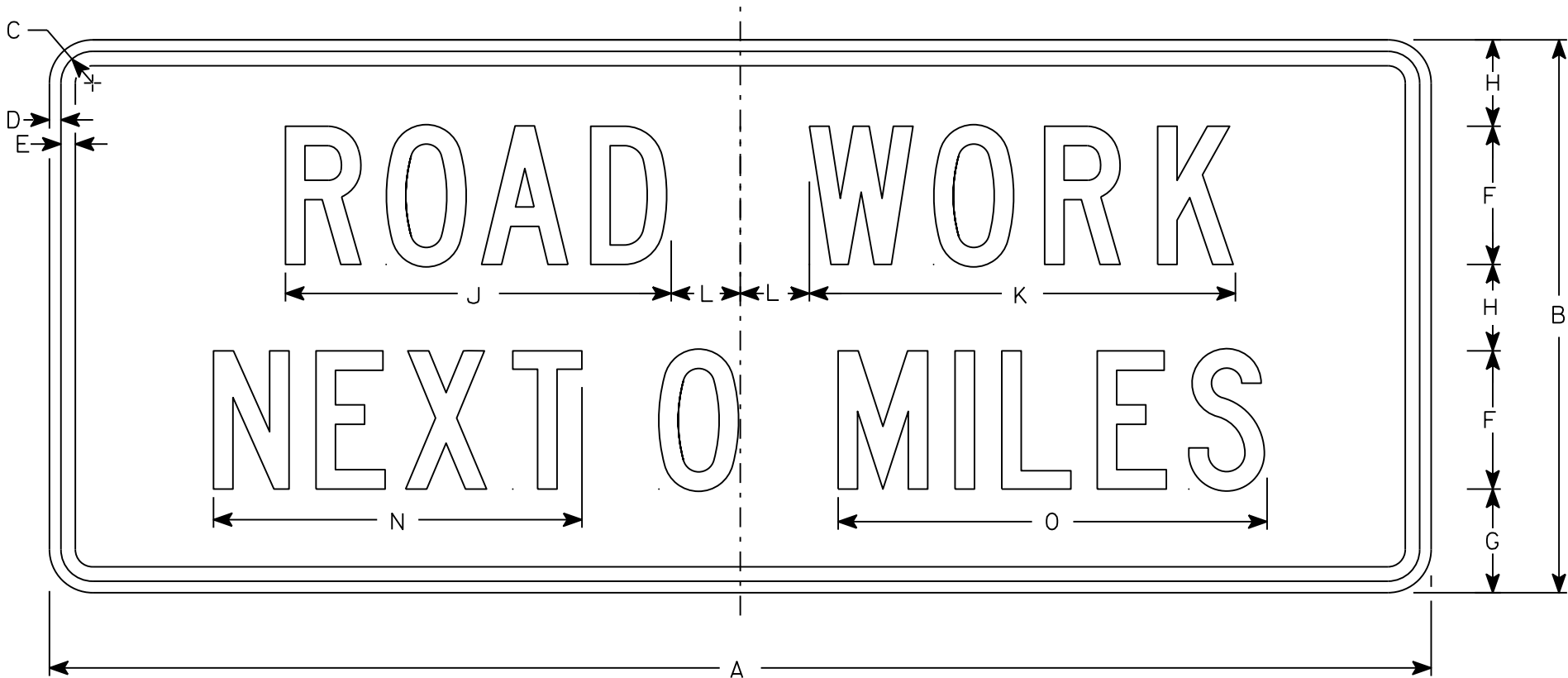
DATE 7/12/07 PLATE NO. A5-10.1

PROJECT NO:

SHEET NO: 136

E

7



G20-1

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Round distance to nearest whole Mile and substitute appropriate numerals and optically adjust spacing to achieve proper balance

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	60	24	1 3⁄8	1⁄2	5⁄8	6	4 1⁄2	3 3⁄4		16 3⁄4	18 1⁄2	3		16	18 5⁄8												10
3																											
4	60	24	1 3⁄8	1⁄2	5⁄8	6	4 1⁄2	3 3⁄4		16 3⁄4	18 1⁄2	3		16	18 5⁄8												10
5																											

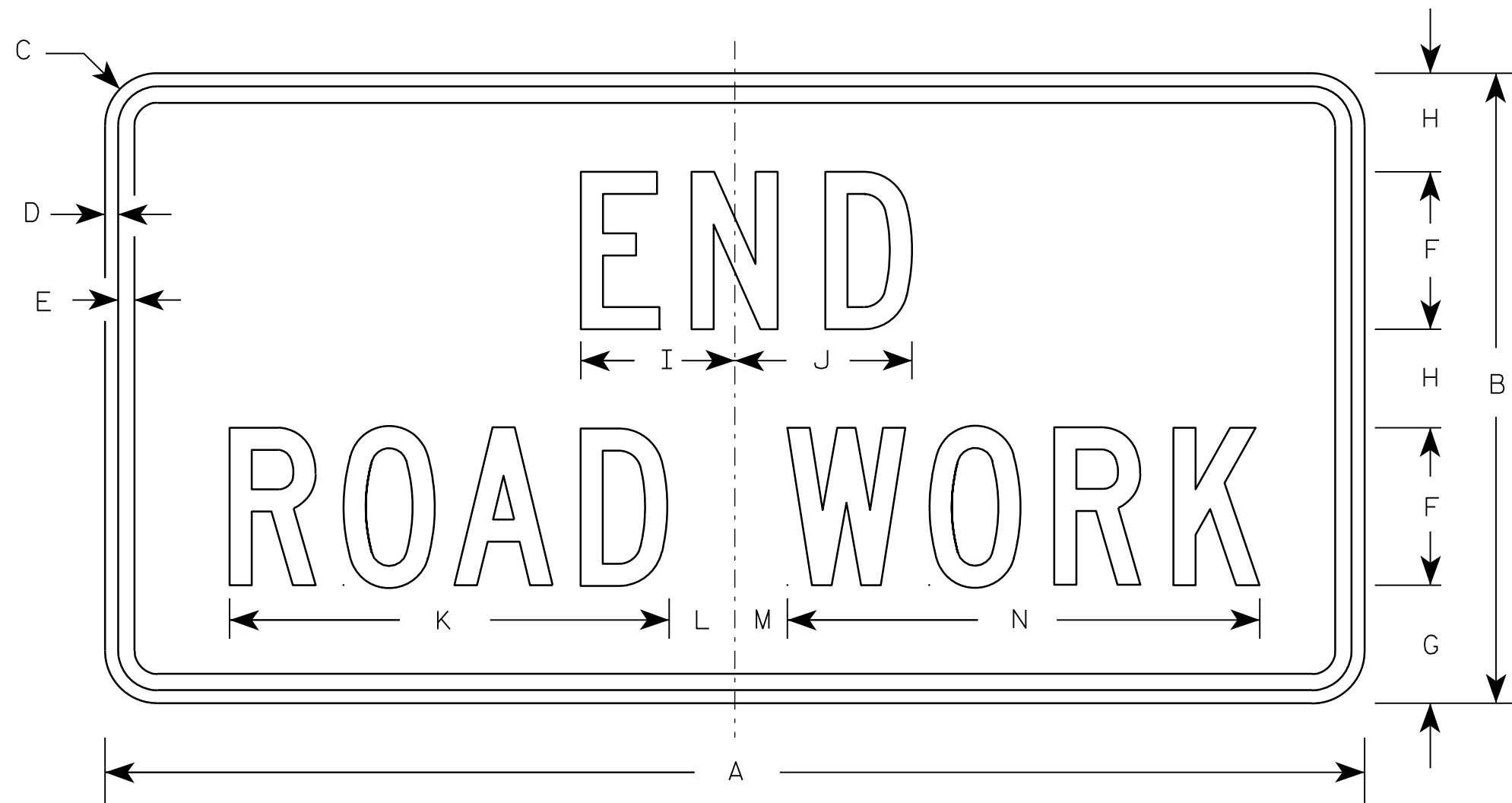
STANDARD SIGN
G20-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/14/17 PLATE NO. G20-1.8

7



G20-2A

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

Metric equivalent
for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. m.
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

STANDARD SIGN

G20-2A

WISCONSIN DEPT OF TRANSPORTATION

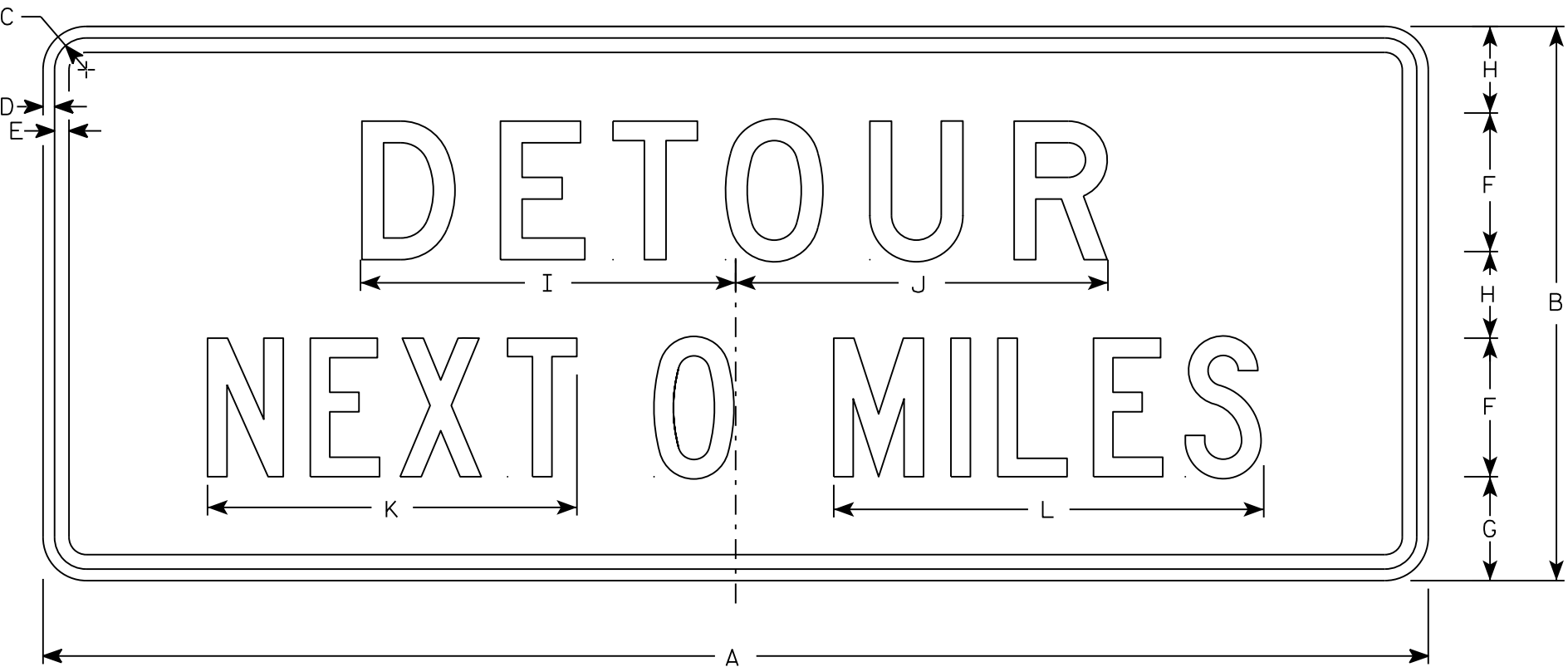
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/30/09 PLATE NO. G20-2A.8

7

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - Line 1 is D and Line 2 is C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Round distance to nearest whole Mile and substitute appropriate numerals and optically adjust spacing to achieve proper balance



G20-51

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	60	24	1 3/8	1/2	5/8	6	4 1/2	3 3/4	16 1/4	16 1/8	16	18 5/8															10
3																											
4	60	24	1 3/8	1/2	5/8	6	4 1/2	3 3/4	16 1/4	16 1/8	16	18 5/8															10
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 139

E

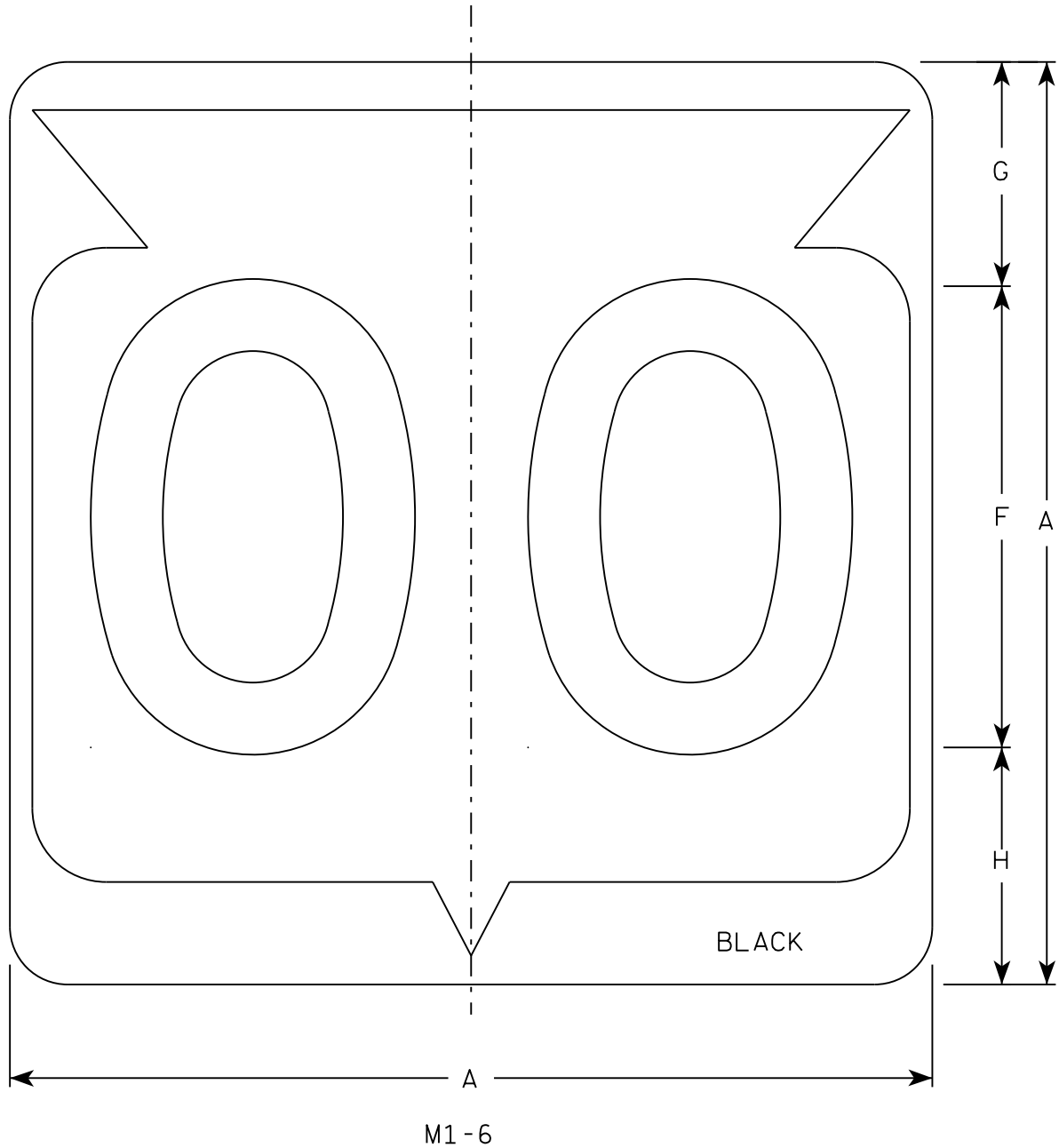
STANDARD SIGN
G20-51

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

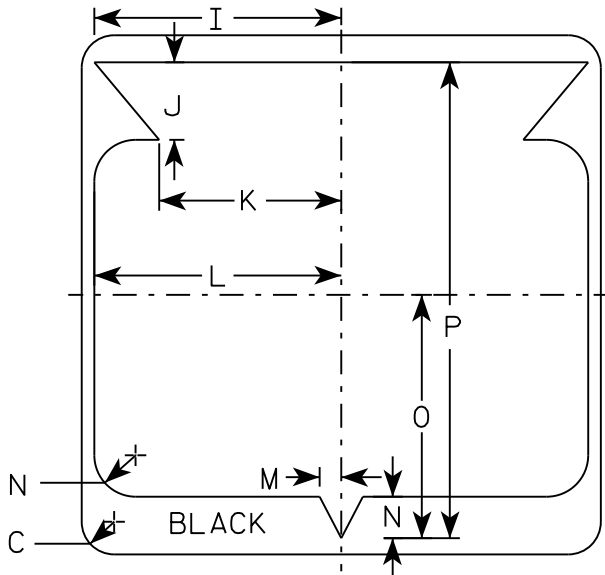
DATE 3/14/17 PLATE NO. G20-51.2

7



NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D except 3 number signs Series C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO: 140

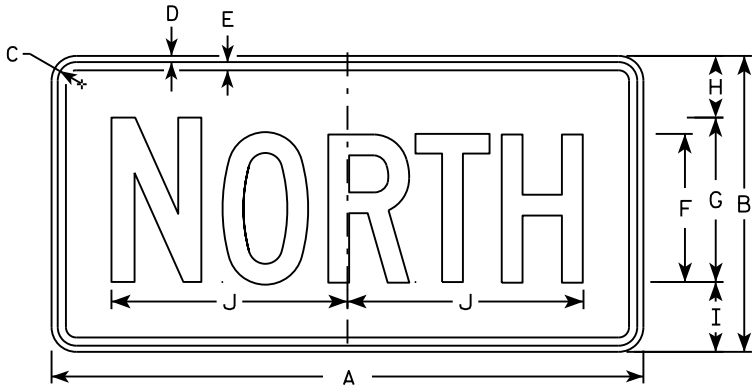
E

STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

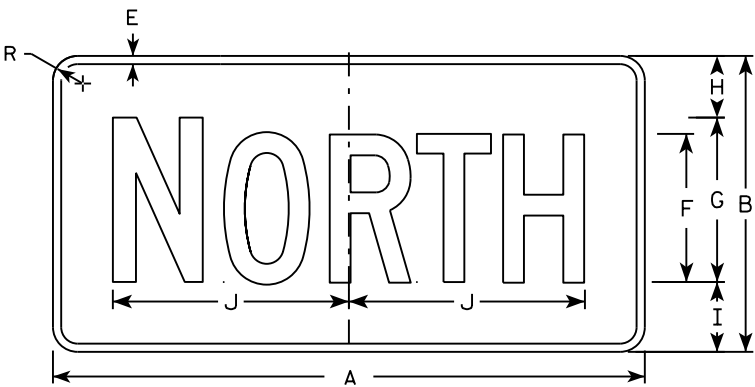
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 3/16/18 PLATE NO. M1-6.10



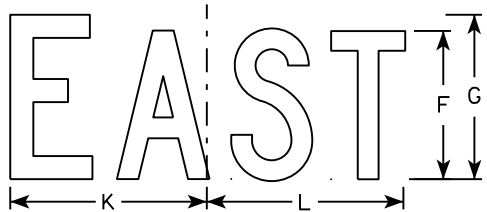
M3-1
MM3-1
MP3-1



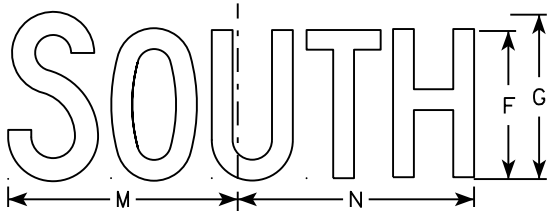
MB3-1
MK3-1
MN3-1



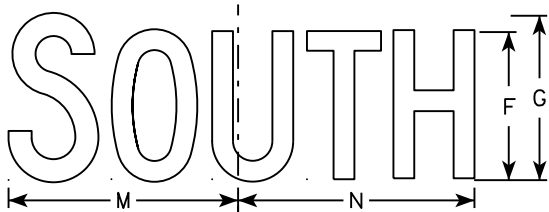
M3-2
MM3-2
MP3-2



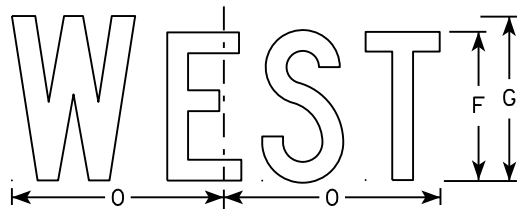
MB3-2
MK3-2
MN3-2



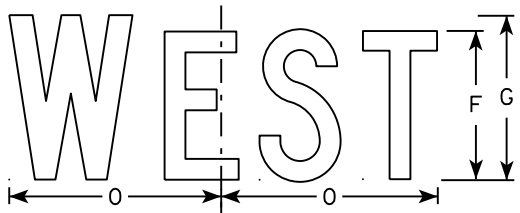
M3-3
MM3-3
MP3-3



MB3-3
MK3-3
MN3-3



M3-4
MM3-4
MP3-4



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS
M3-1 thru M3-4
SERIES

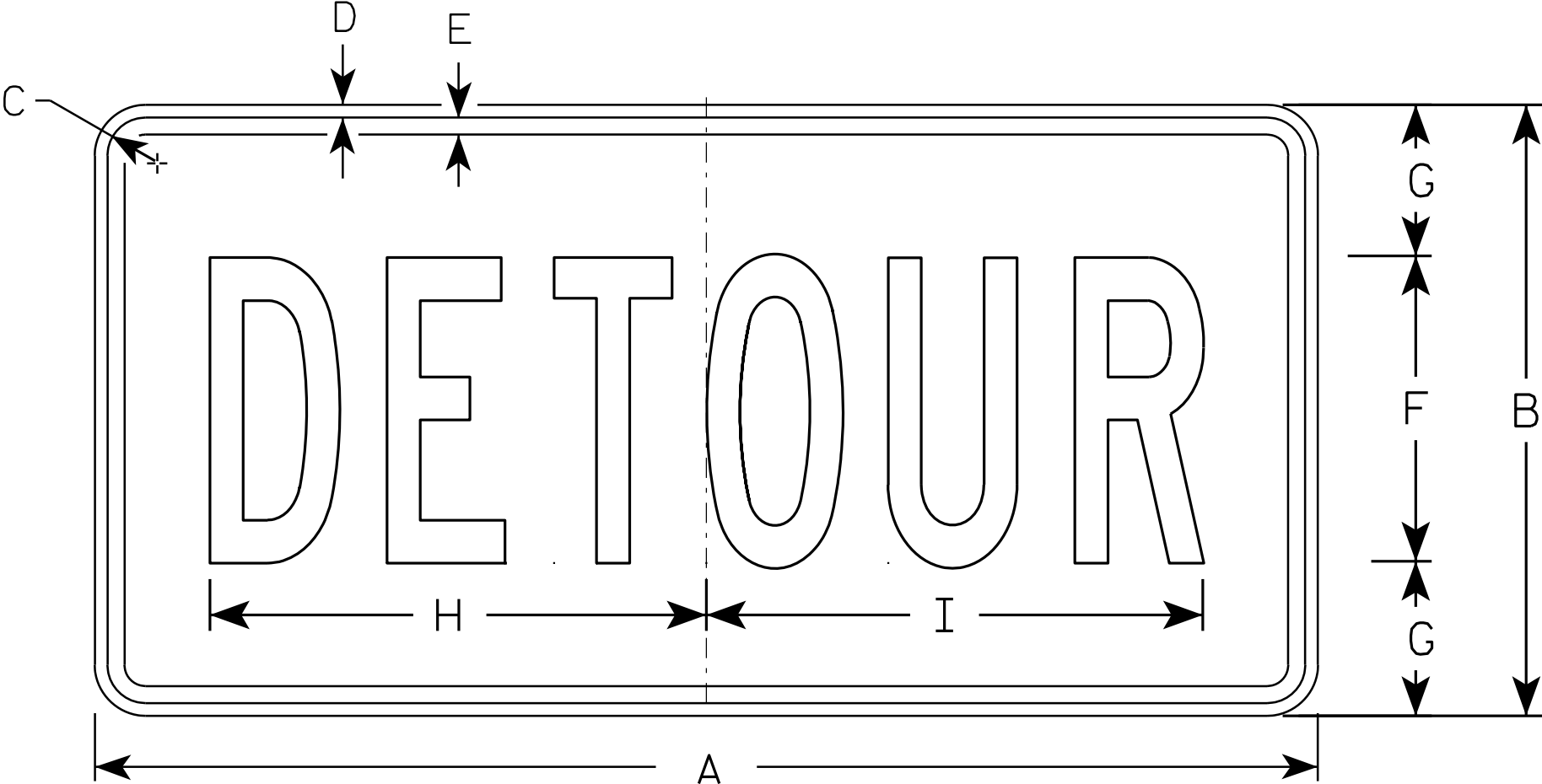
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. 141 M3-1.14

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - B
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4 - 8

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

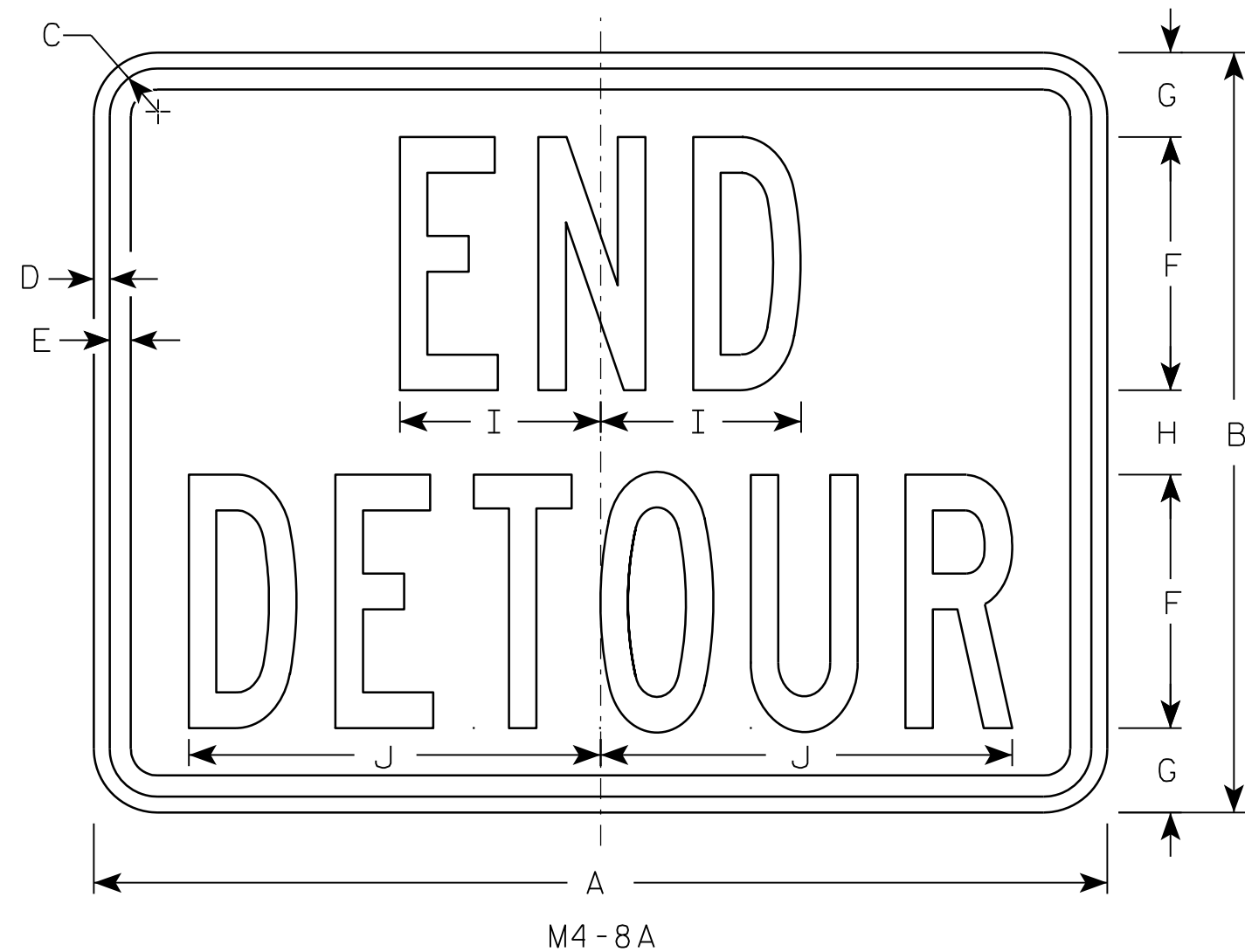
STANDARD SIGN
M4 - 8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2

7



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	18	1 1/8	3/8	1/2	6	2	2	4 3/4	9 3/4																	3.0
3	30	24	1 1/8	3/8	1/2	8	2 1/2	3	6 3/4	13																	5.0
4																											
5																											

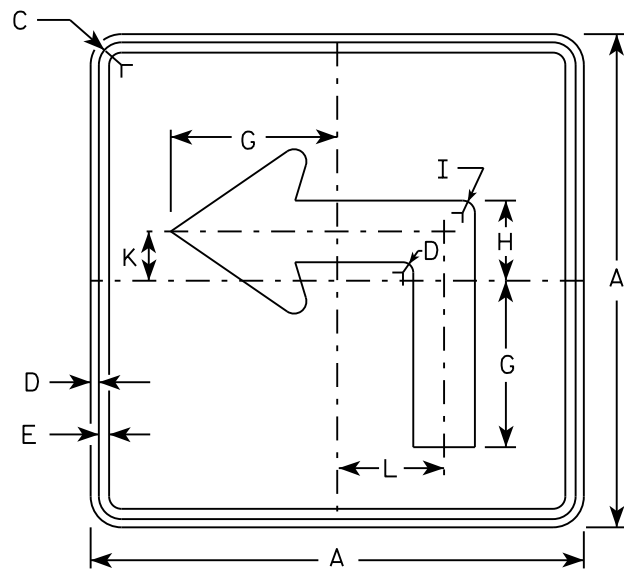
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 143	E
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STANDARD SIGN
M4-8A

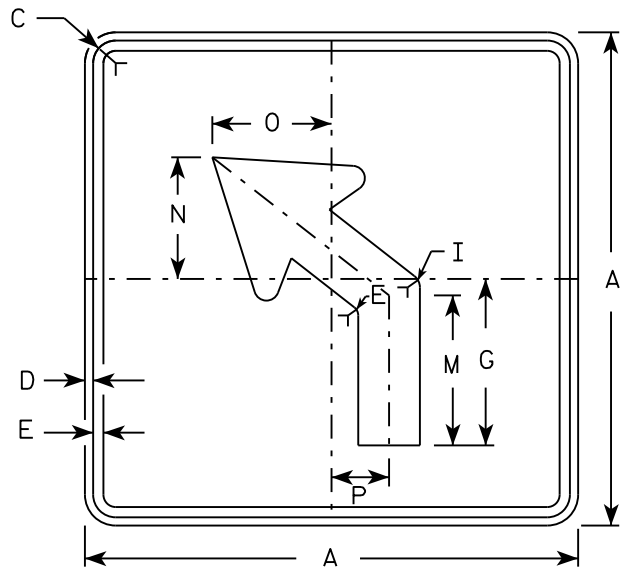
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

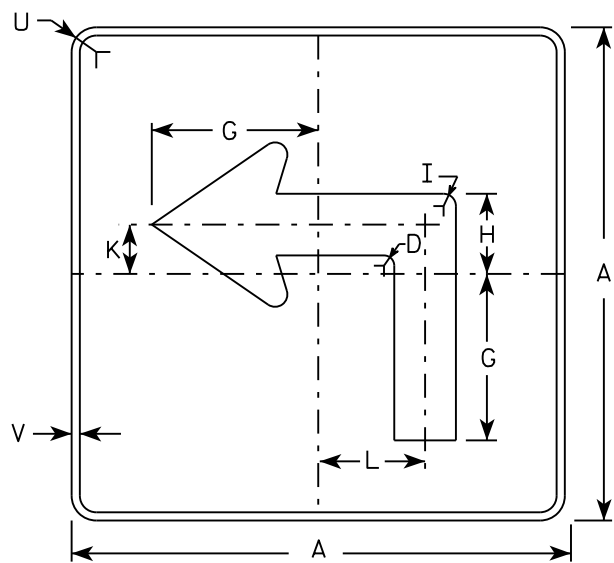
DATE 3/9/11 PLATE NO. M4-8A.2



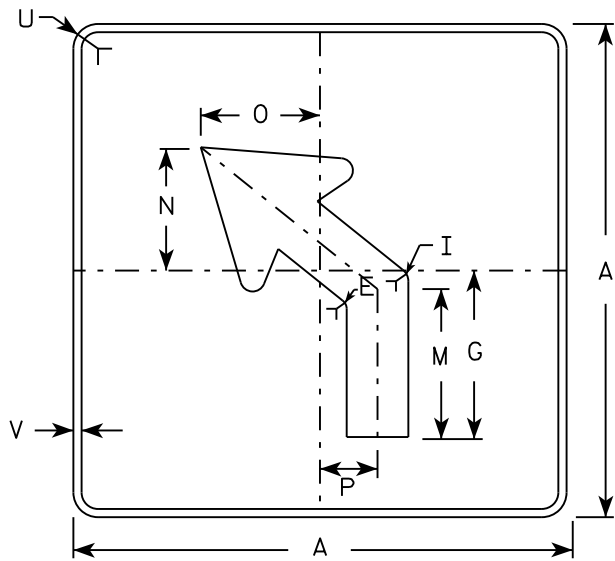
M5-1L
MM5-1L
M05-1L
MP5-1L



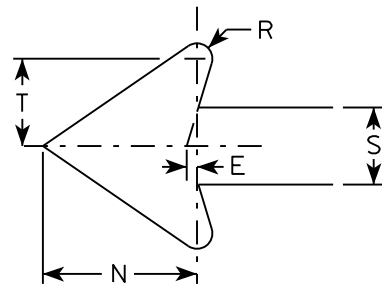
M5-2L
MM5-2L
M05-2L
MP5-2L



MB5-1L
MK5-1L
MN5-1L
MR5-1L



MB5-2L
MK5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M5-1 and M5-2 Background - White
Message - Black
MB5-1 and MB5-2 Background - Blue
Message - White
MK5-1 and MK5-2 Background - Green
Message - White
MM5-1 and MM5-2 Background - White
Message - Green
MN5-1 and MN5-2 Background - Brown
Message - White
M05-1 and M05-2 Background - Orange - Type F Reflective
Message - Black
MP5-1 and MP5-2 Background - White - Type H Reflective
Message - Blue
MR5-1 and MR5-2 Background - Brown
Message - Yellow
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

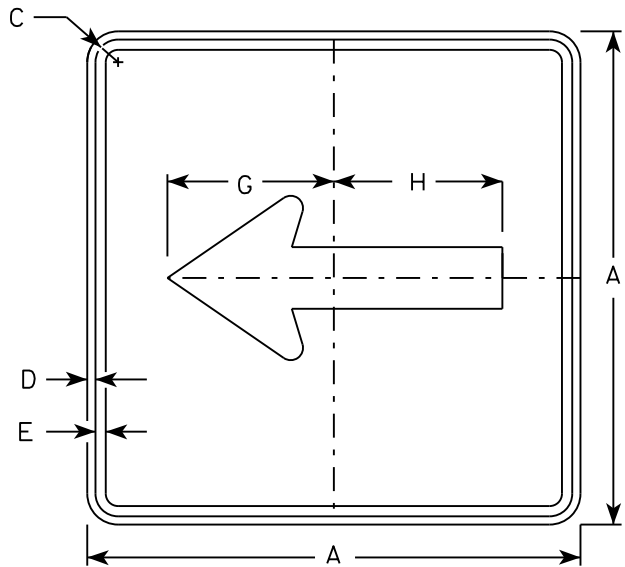
E

STANDARD SIGN
M5-1 & M5-2

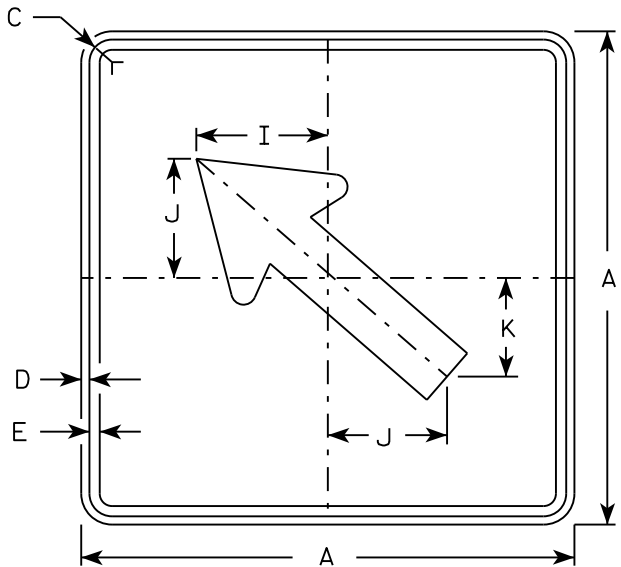
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

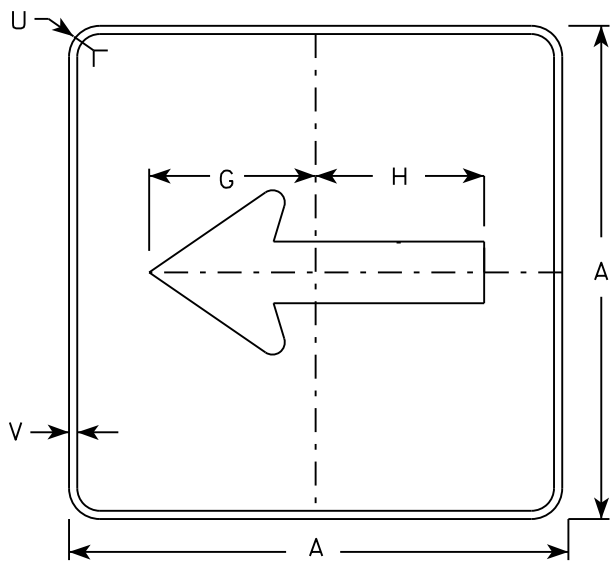
DATE 10/15/15 PLATF 144 M5-1.13



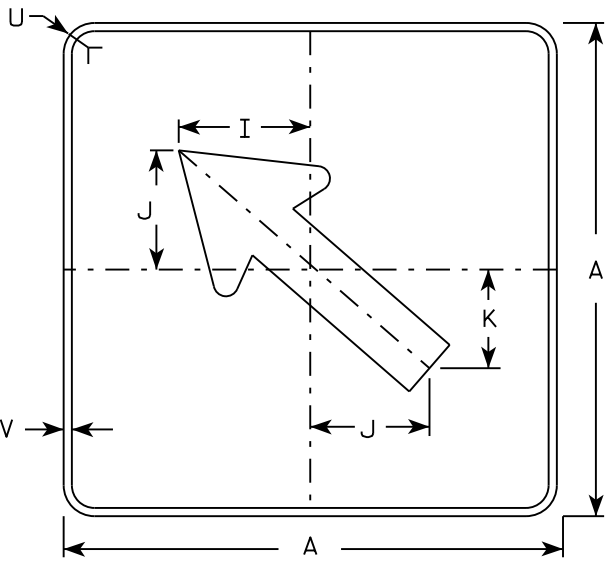
M6 - 1
MM6 - 1
M06 - 1
MP6 - 1



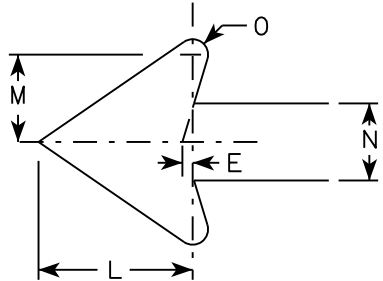
M6 - 2
MM6 - 2
M06 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- 1. Signs are Type II - Type H except as Shown
- 2. Color:
Background - See note 4
Message - See note 4
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

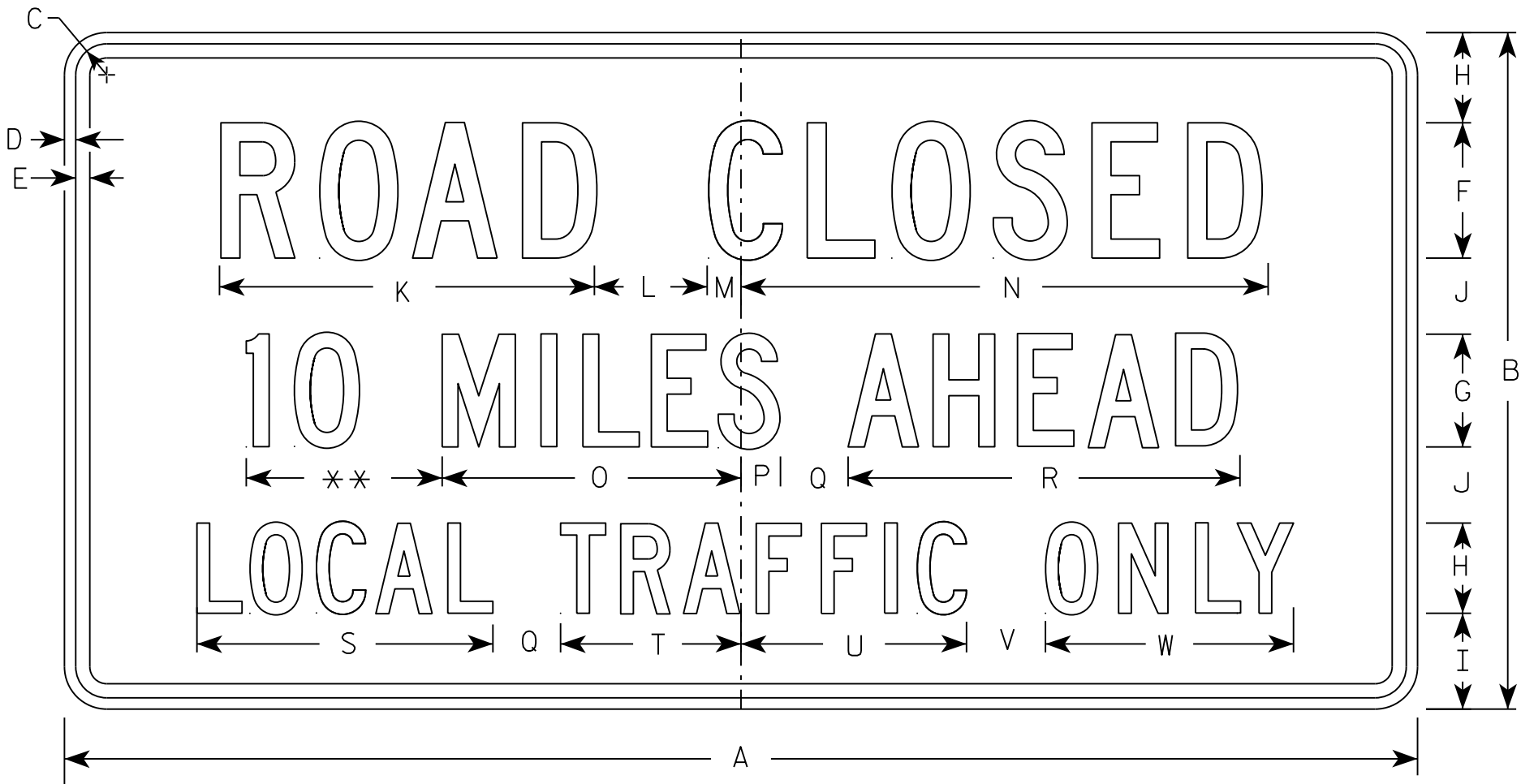
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLAT 145 M6-1.15

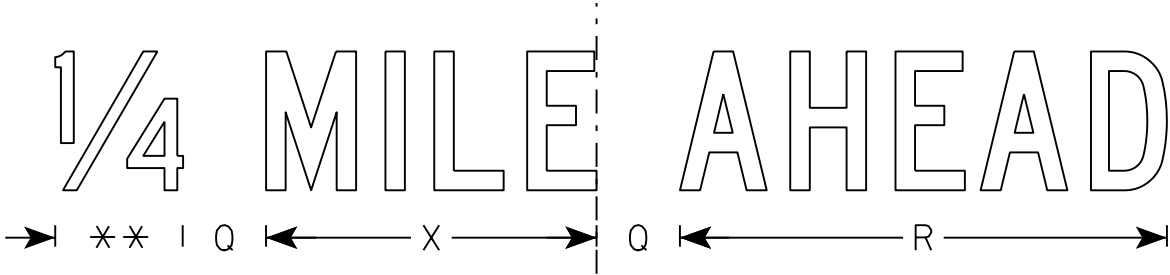
NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3

** See Note 5

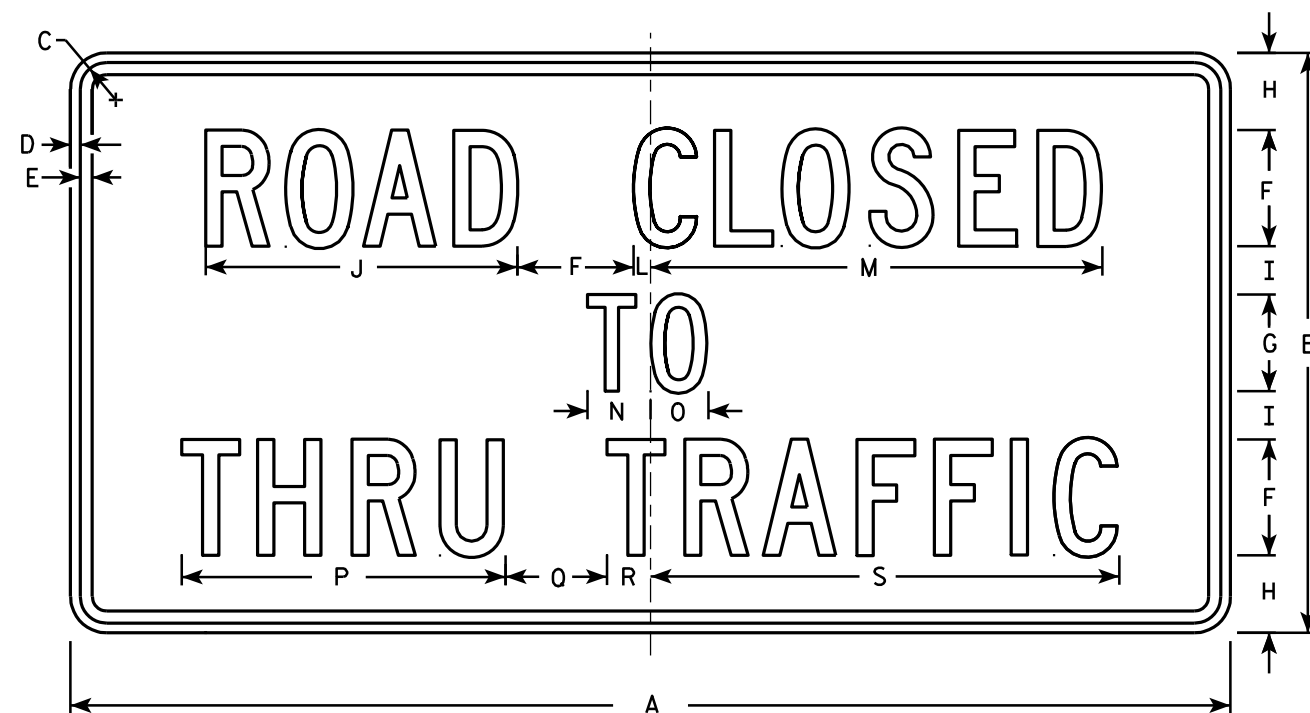


SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 3⁄8	1⁄2	5⁄8	4	3	2 1⁄2	2	2	11 1⁄8	3	1 1⁄8	15 1⁄4	8	1 1⁄2	2	10 3⁄4	8 3⁄8	4 3⁄4	6 1⁄2	2	6 3⁄4	7 1⁄8			4.5
2S	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	16 5⁄8	5	1 1⁄2	23	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
2M	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	16 5⁄8	5	1 1⁄2	23	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
3																											
4																											
5																											

STANDARD SIGN
R11-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/15/17 PLATE NO. R11-3.8



R11-4

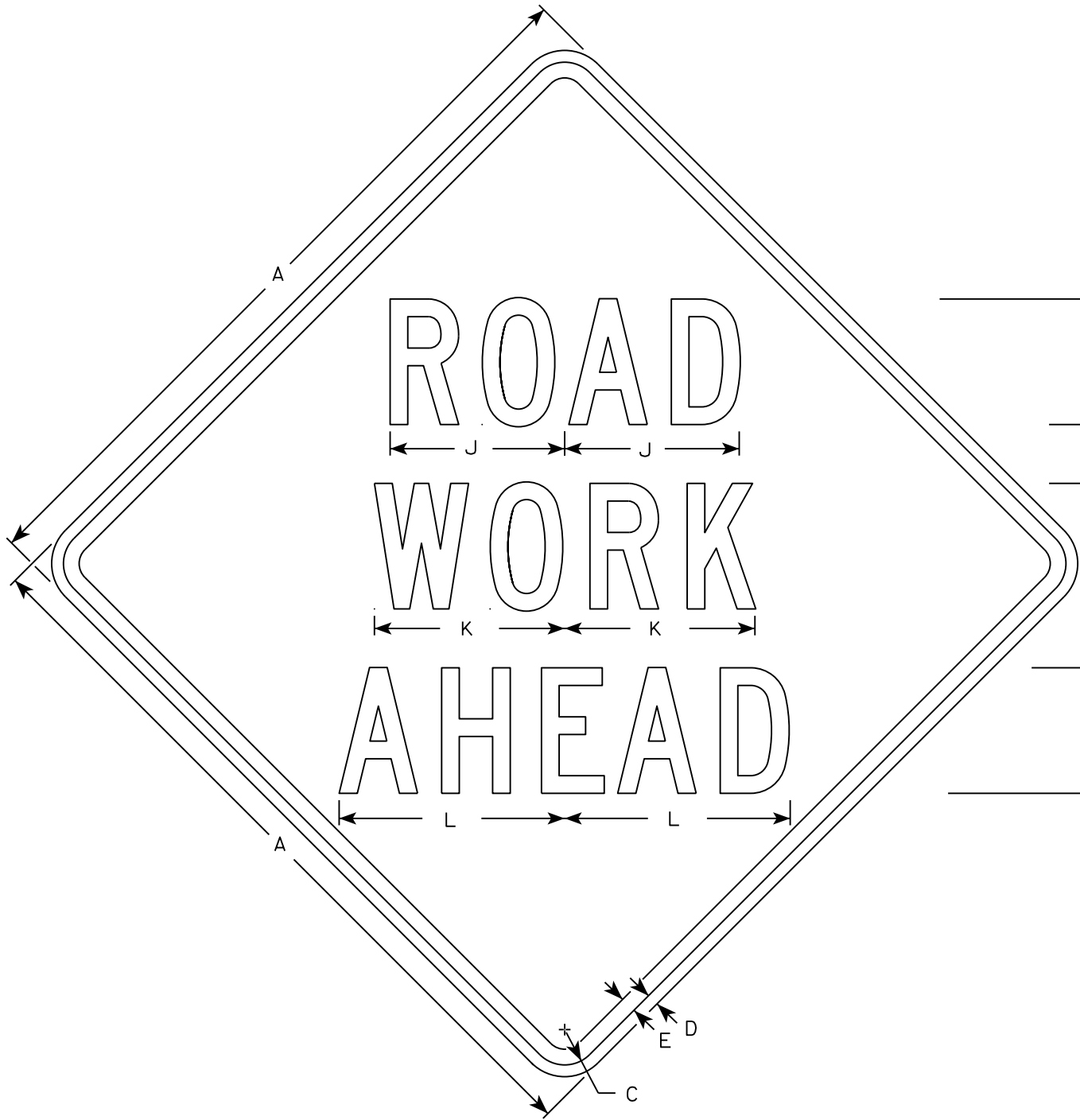
NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

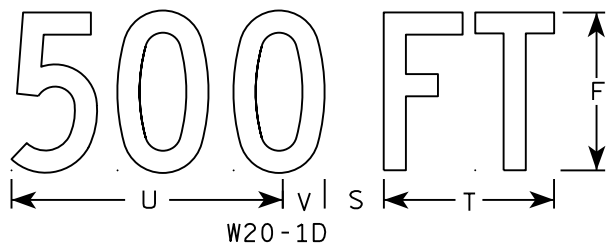
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
2M	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
3																											
4																											
5																											

STANDARD SIGN	
R11 - 4	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-4.3

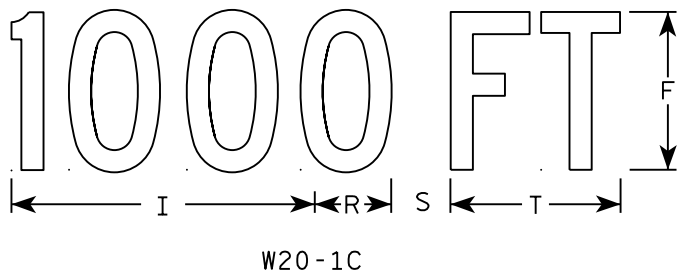
PROJECT NO:	HWY:	COUNTY:	SHEET NO: 147												E
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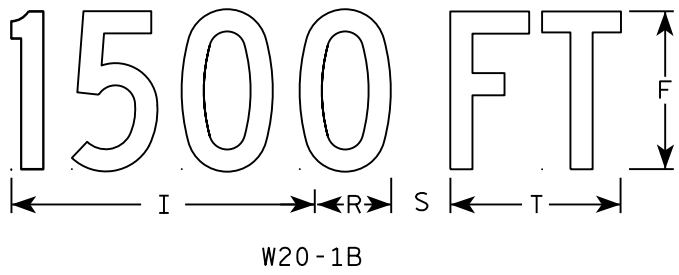
W20-1A



W20-1D



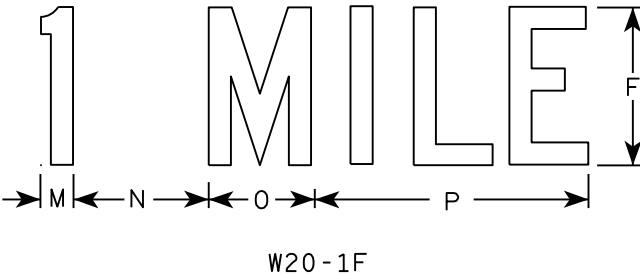
W20-1C



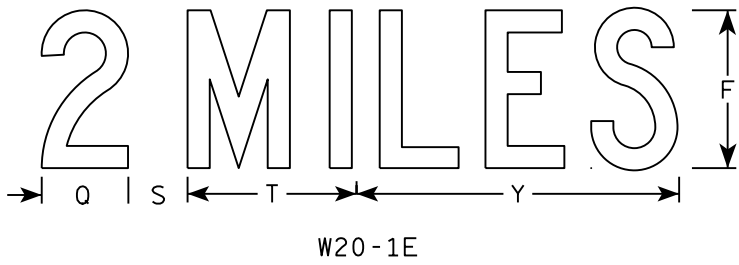
W20-1B



W20-1G



W20-1F



W20-1E

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

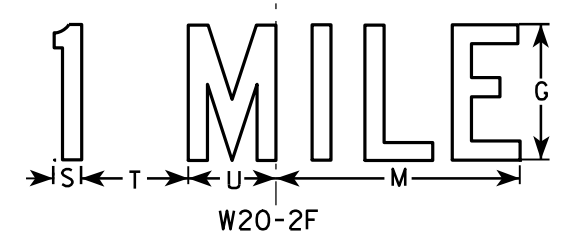
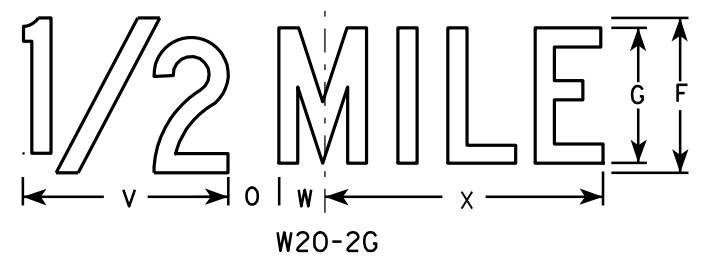
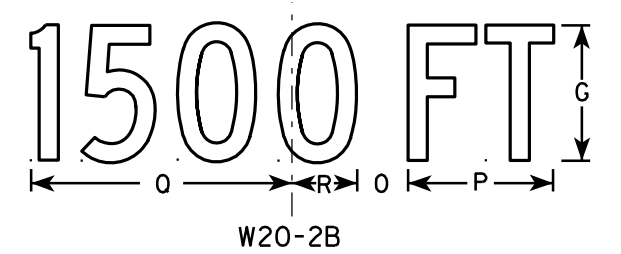
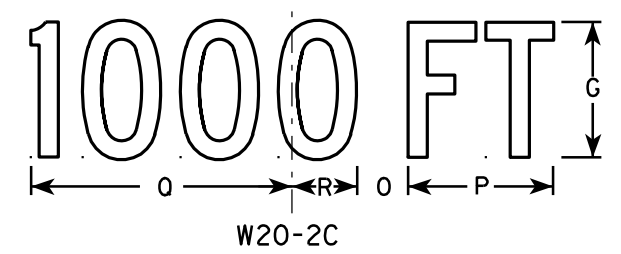
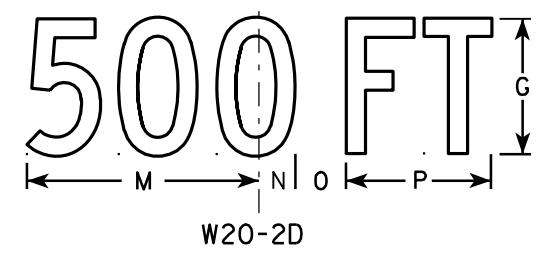
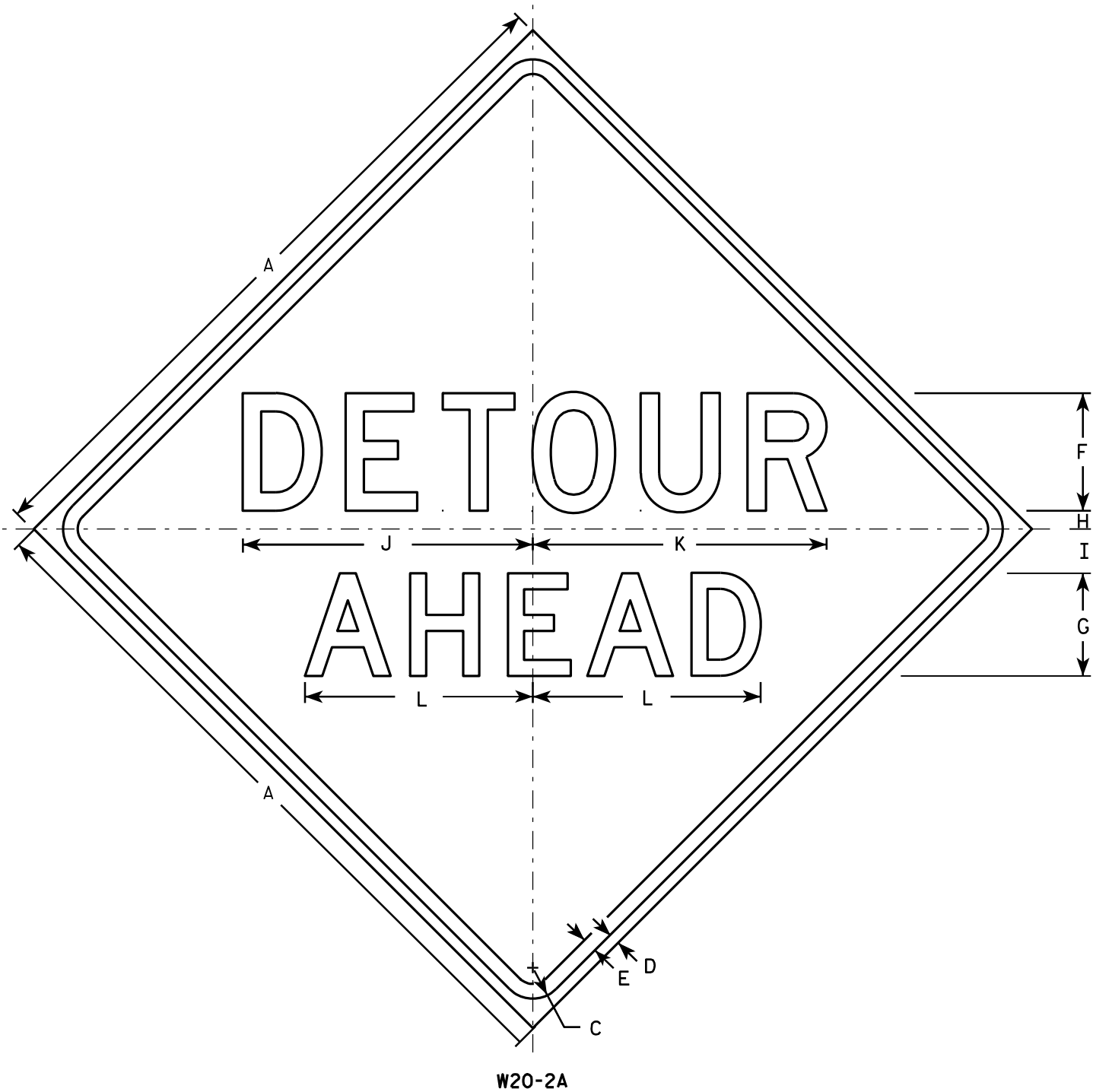
STANDARD SIGN
W20-1A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/07/15 PLATE NO. W20-1.10

148



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - See note 5
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Line 1 is Series D.
Line 2 is Series D for AHEAD and Series C for all other distances.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	5	1	2 1/4	14 3/4	15	11 5/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	8	1 3/4	10 3/4			9.0
2S	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
2M	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
3	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
4	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
5	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0

STANDARD SIGN
W20-2A,B,C,D,F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-2.6

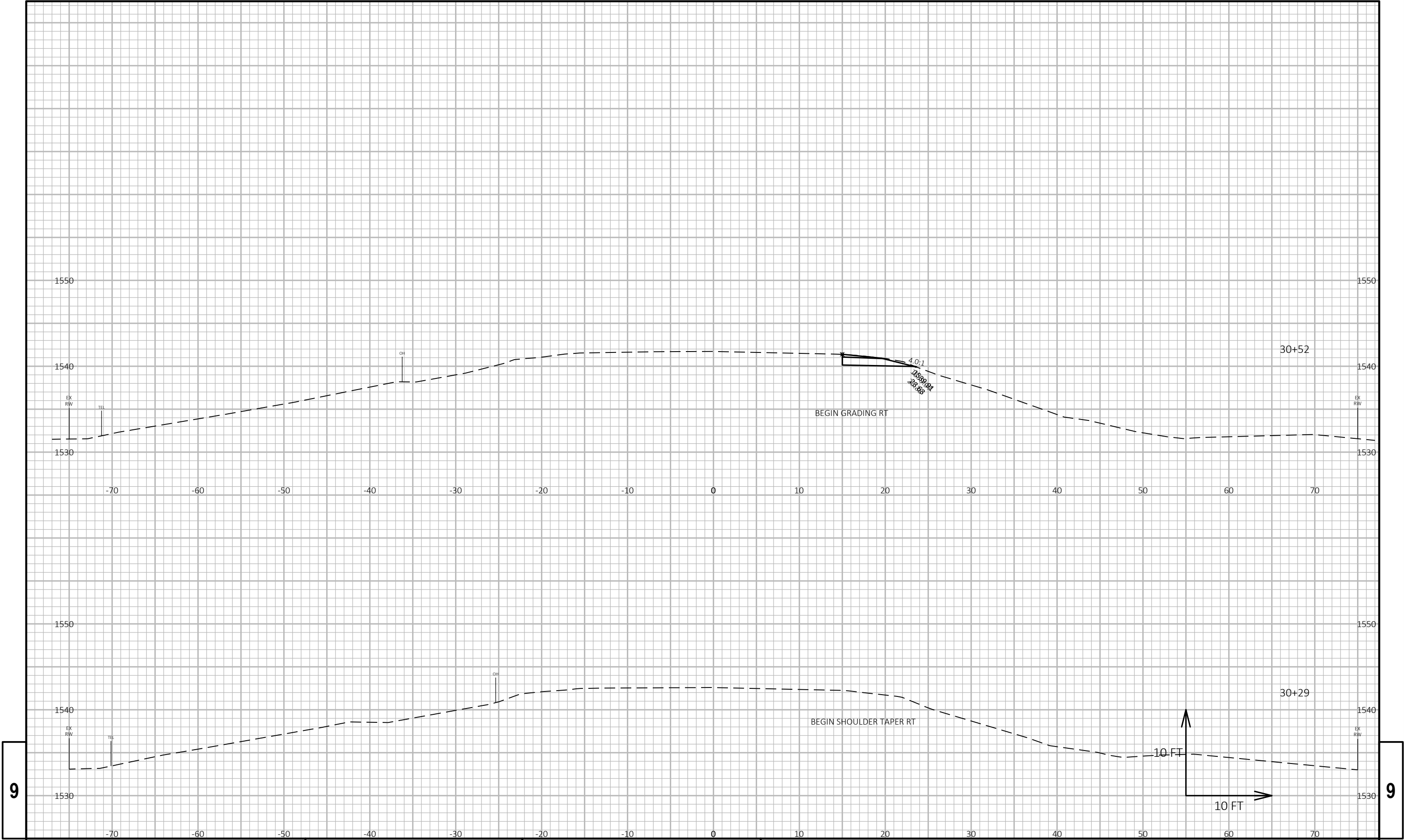
PROJECT NO:

HWY:

COUNTY:

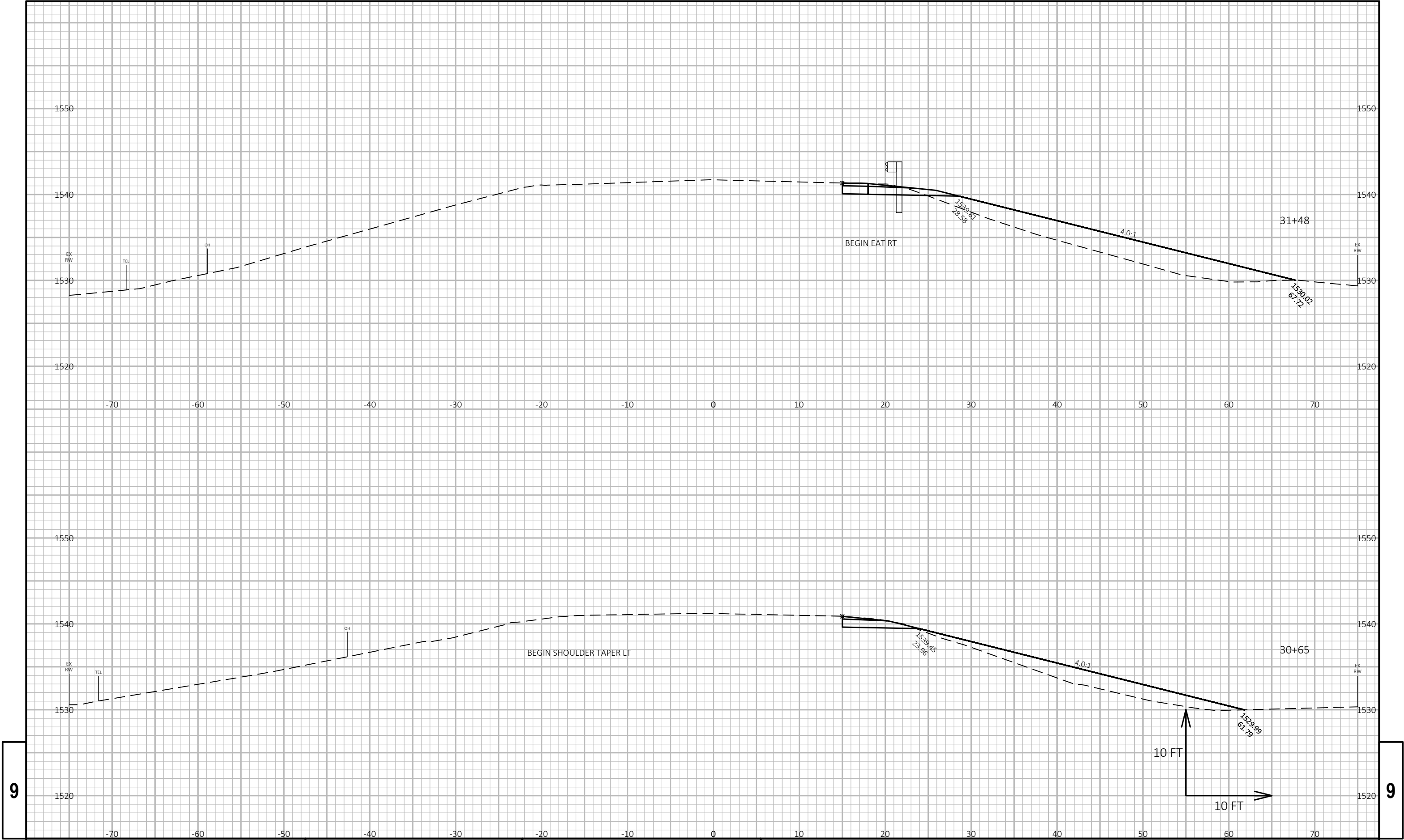
SHEET NO: 149

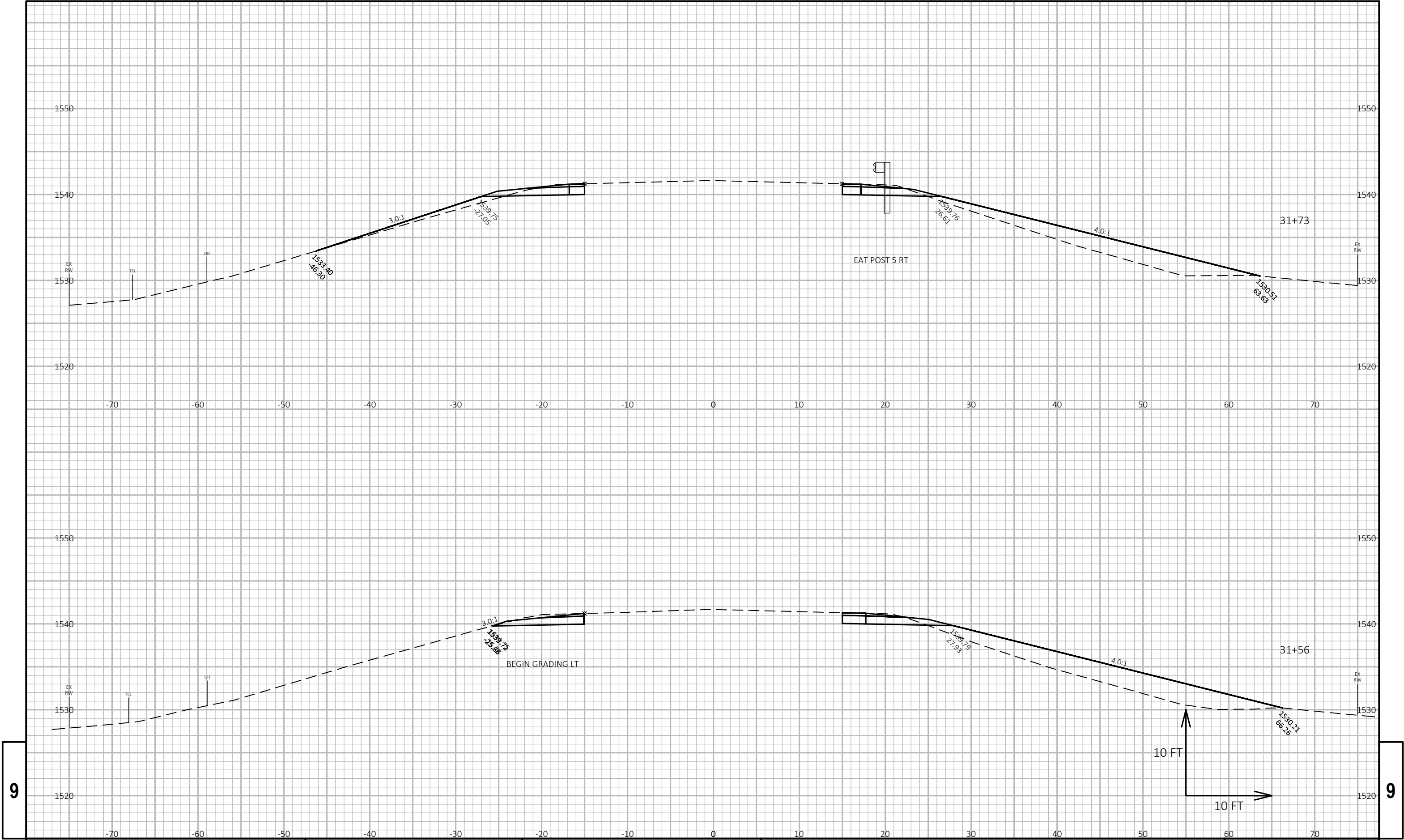
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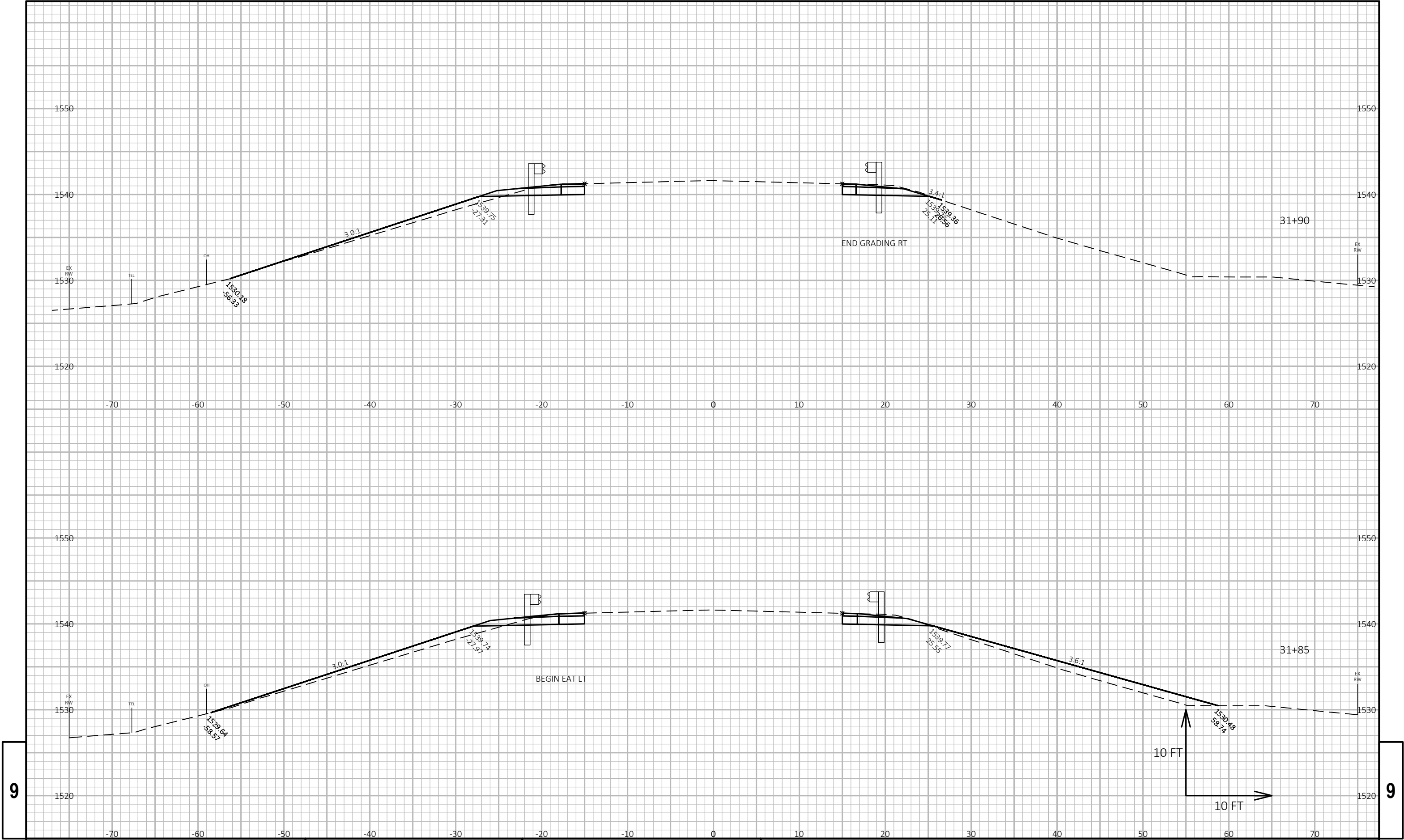
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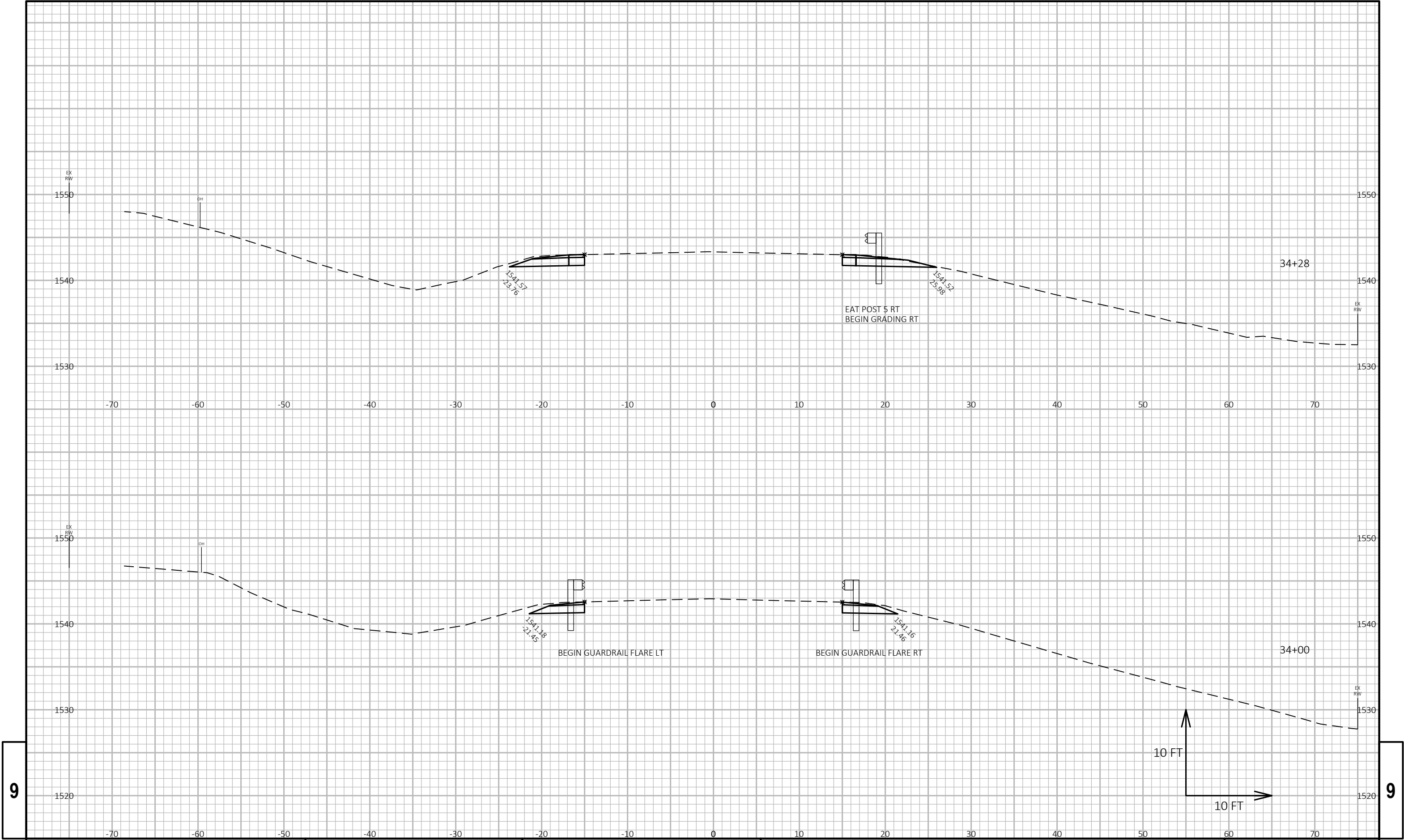
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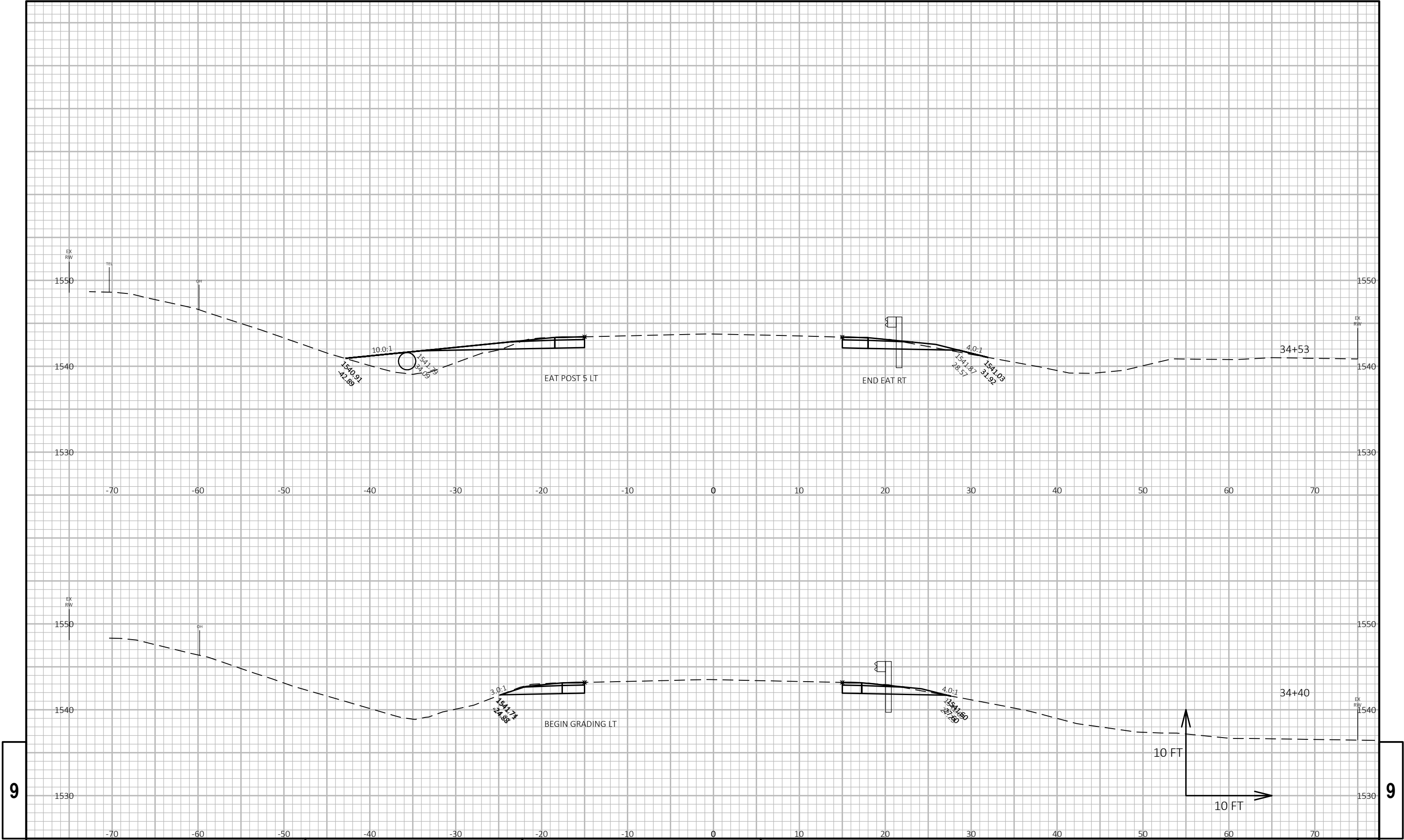
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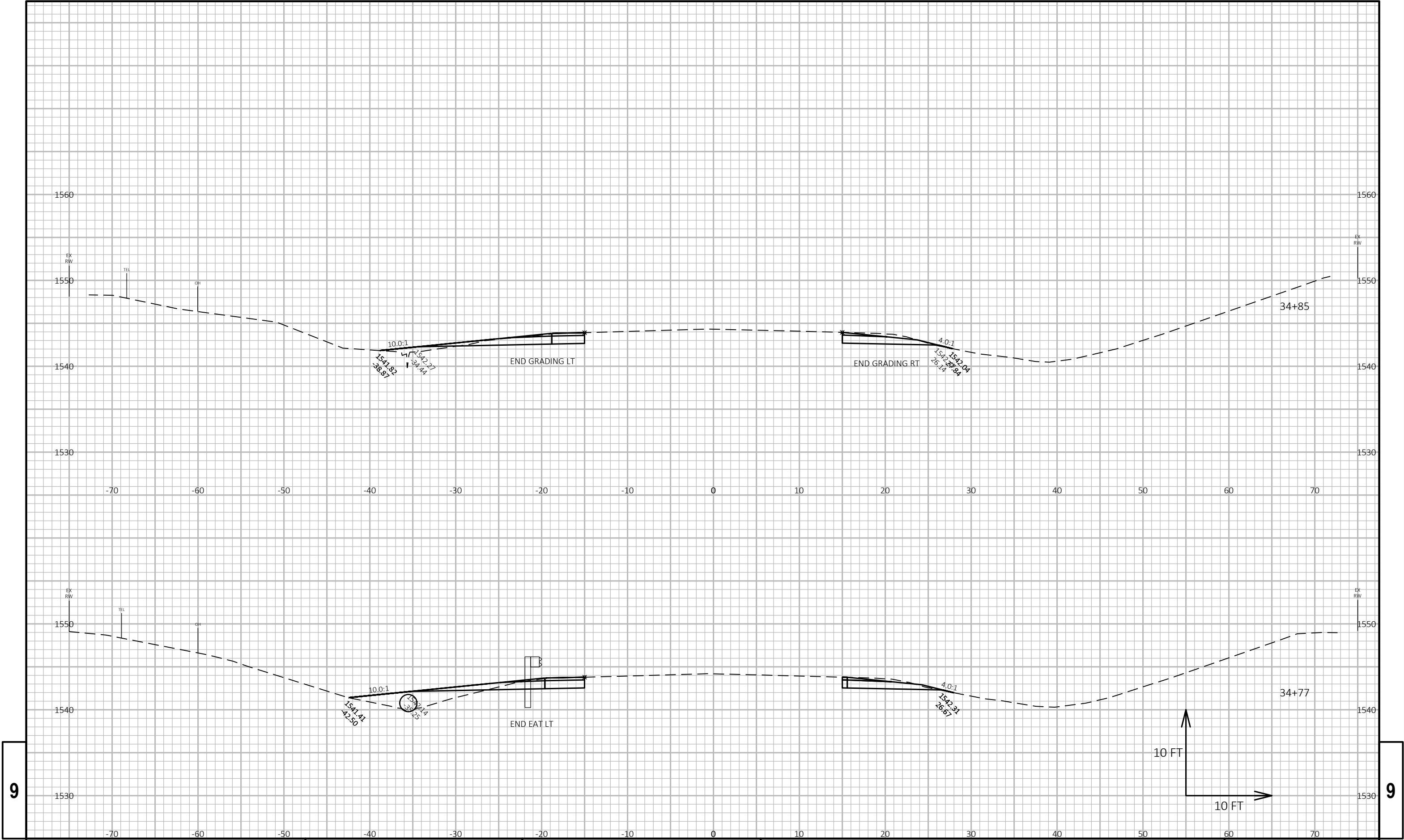
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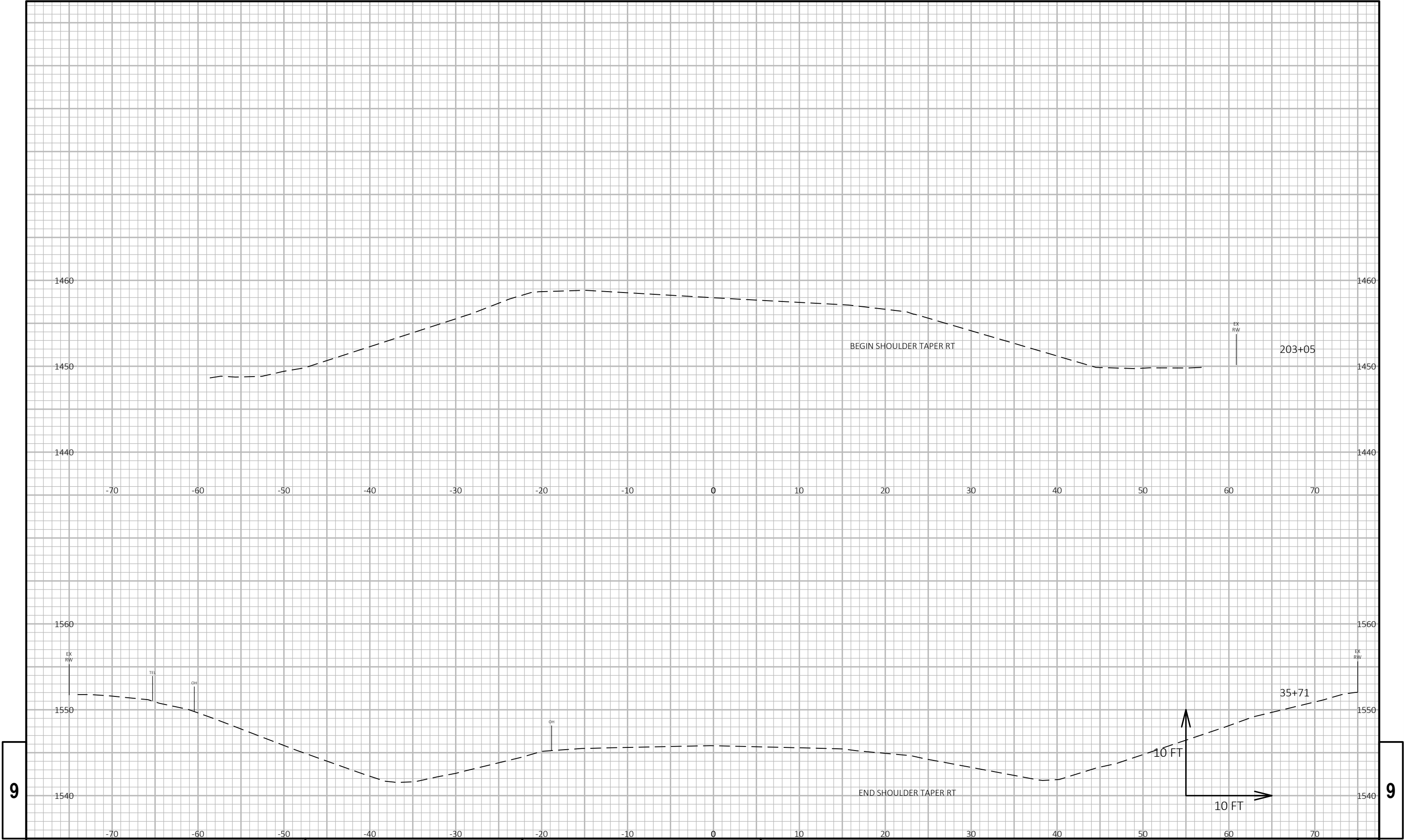
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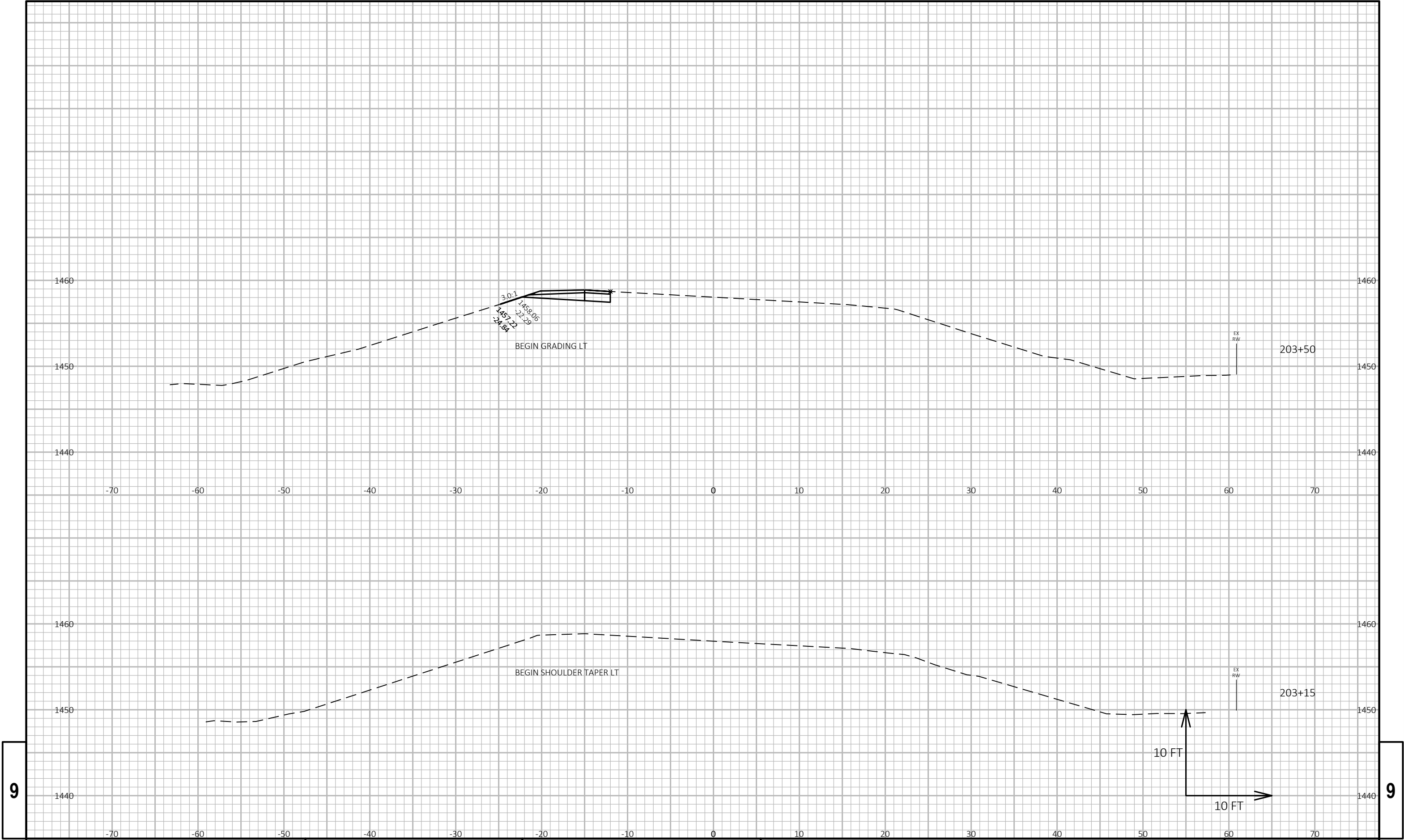
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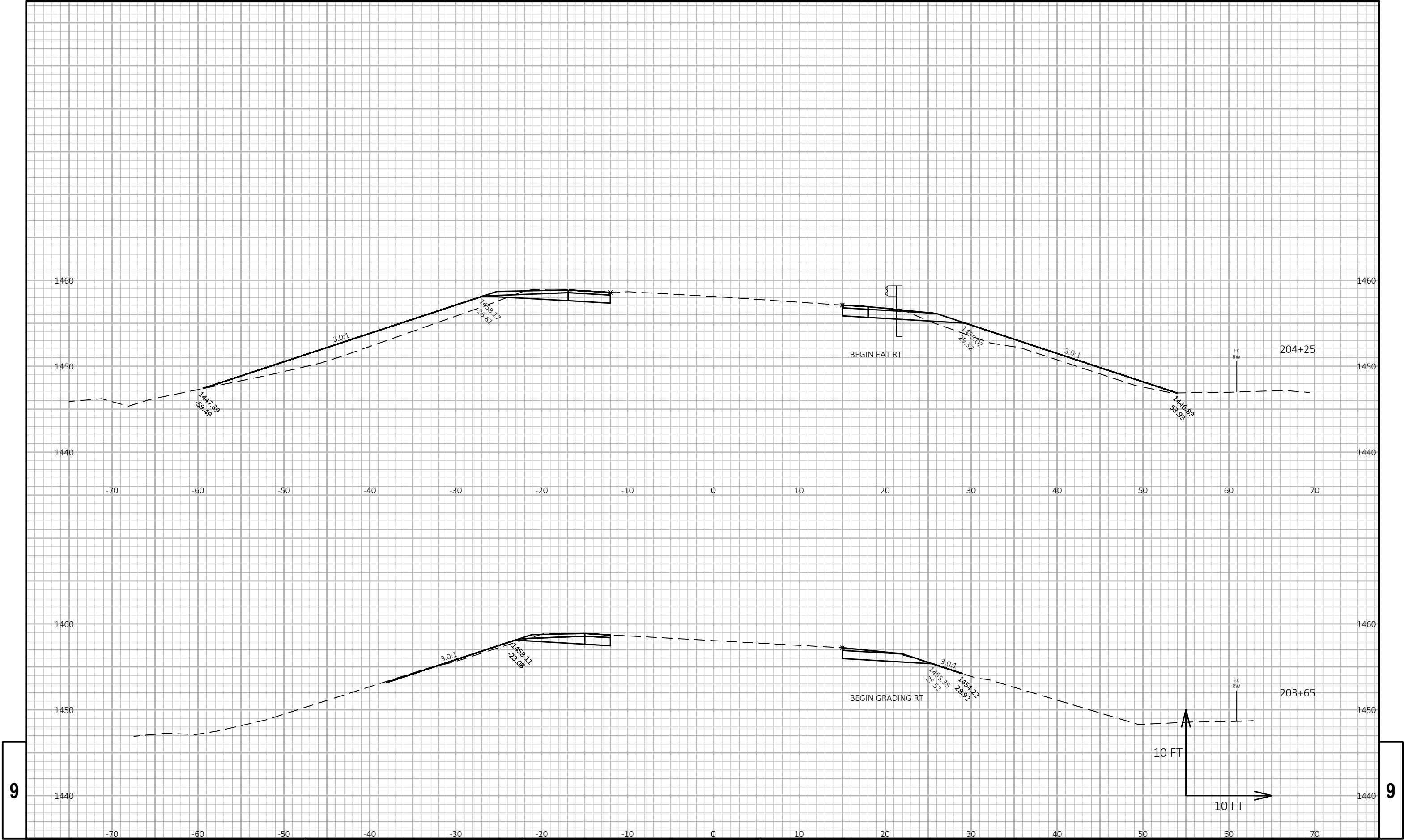


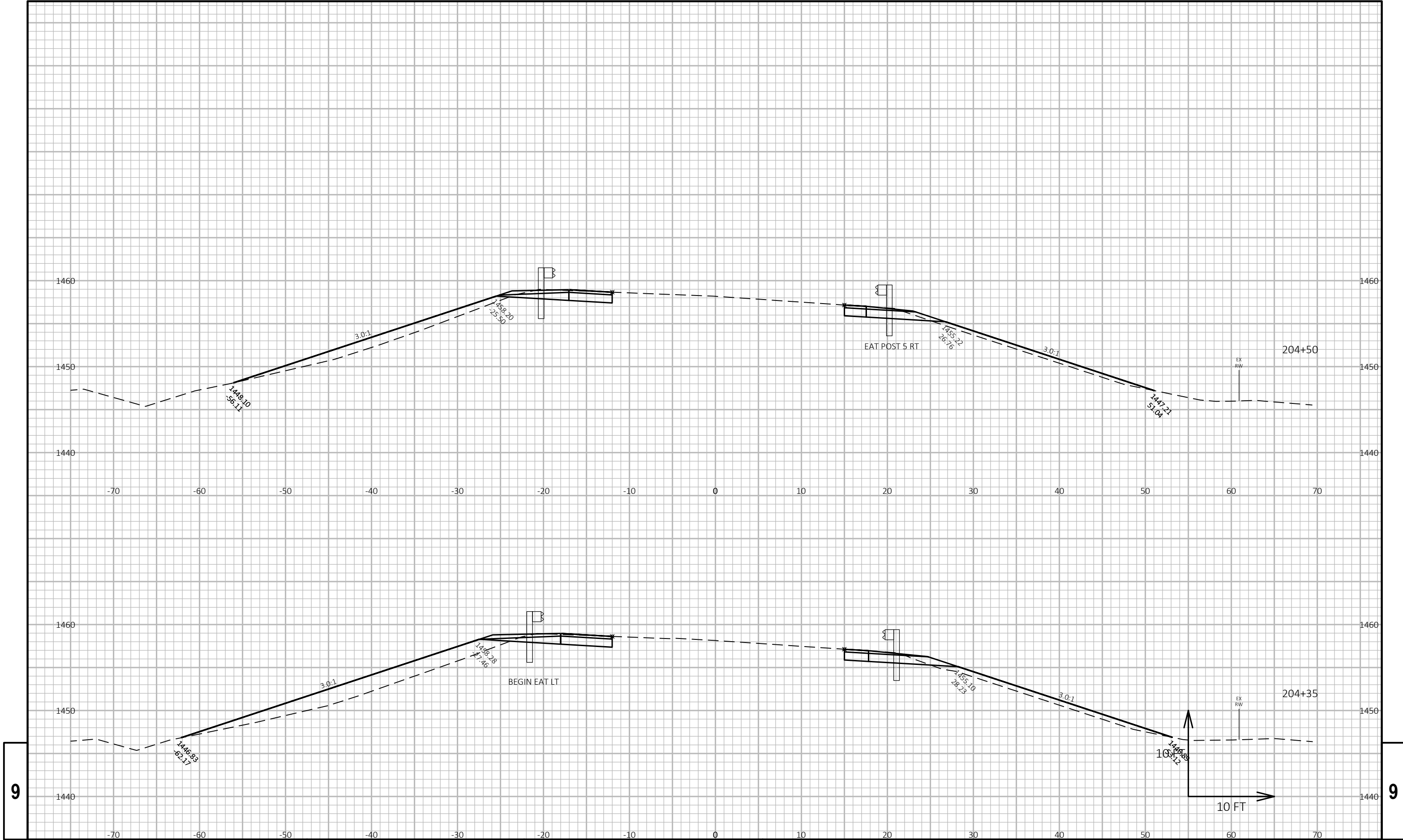
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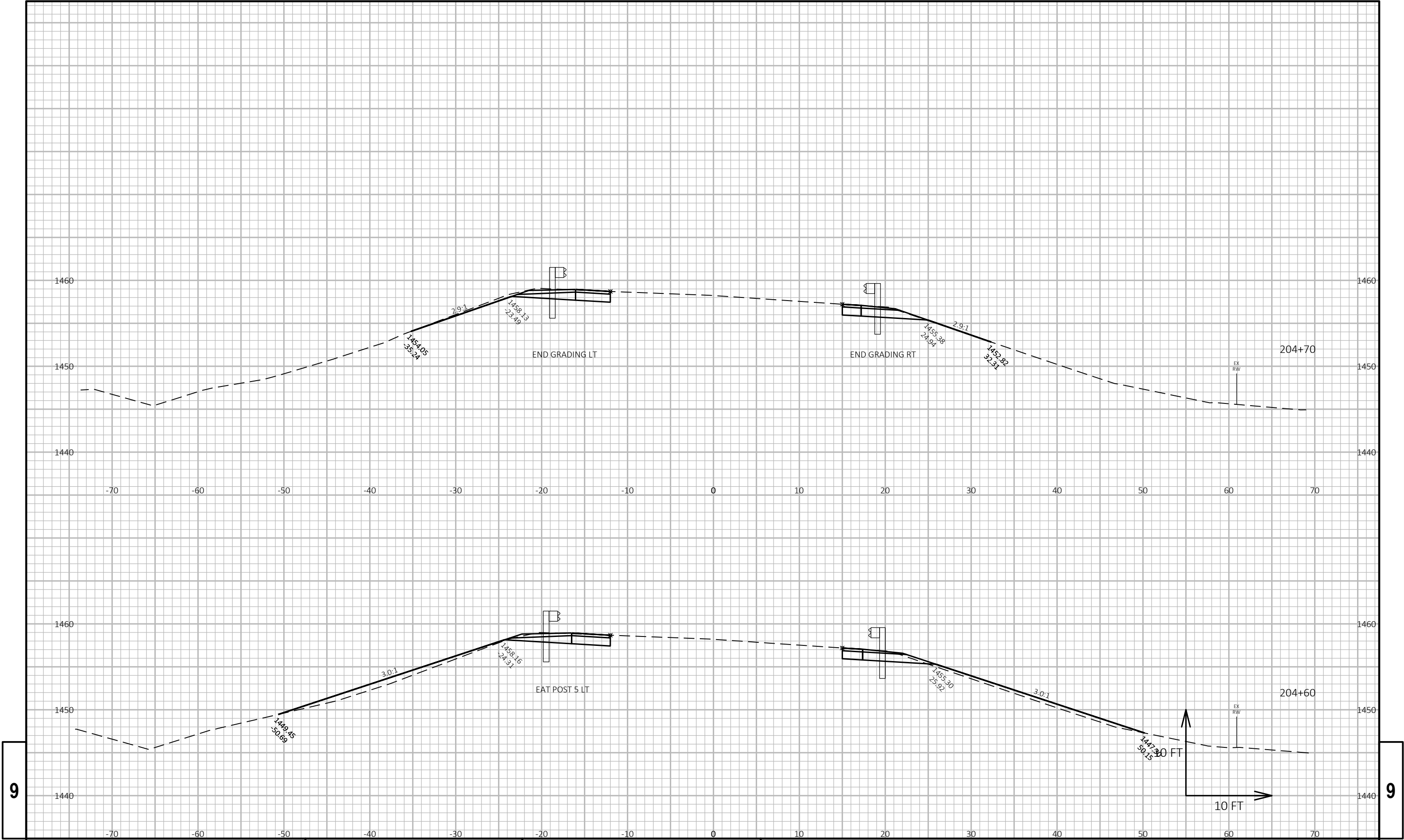


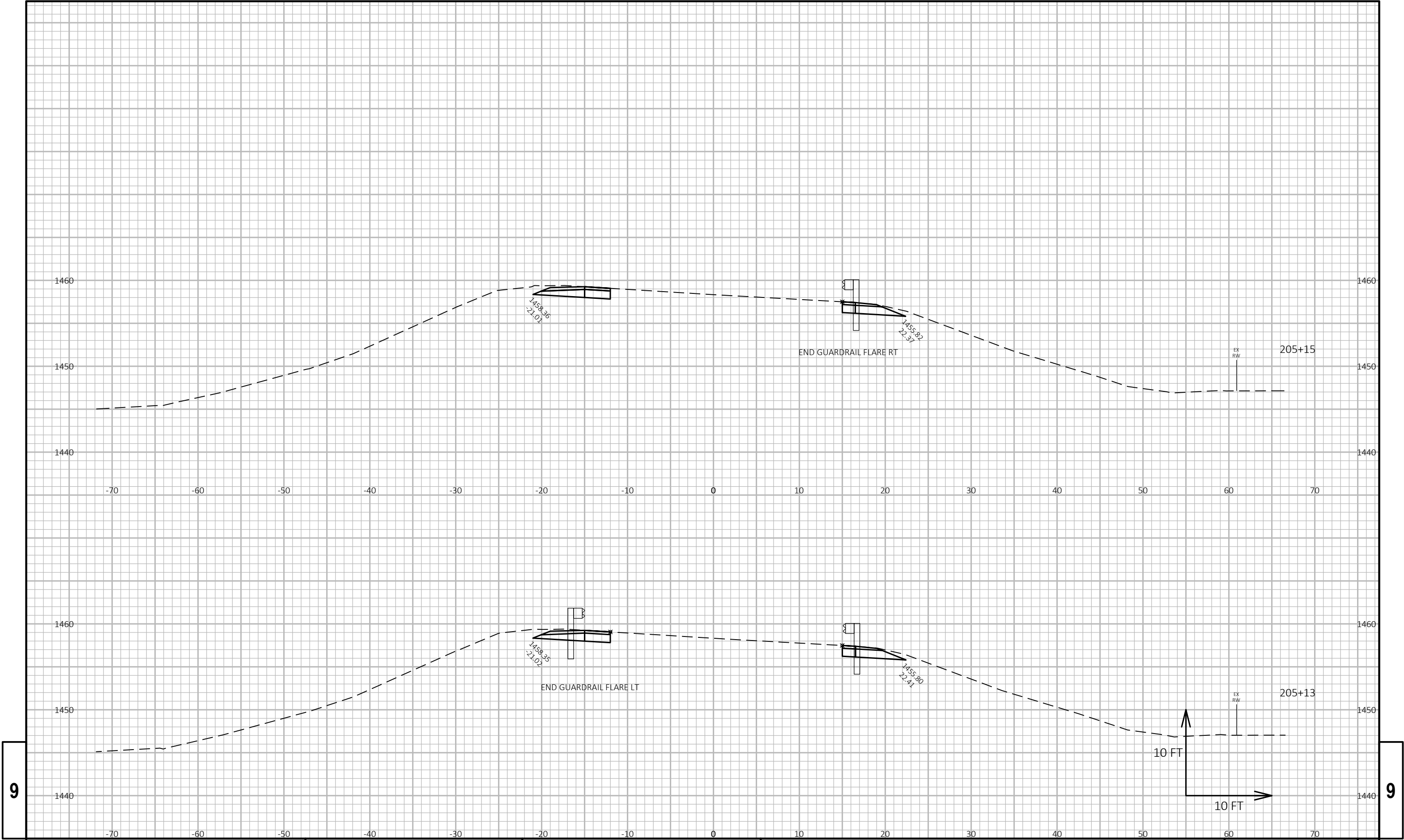




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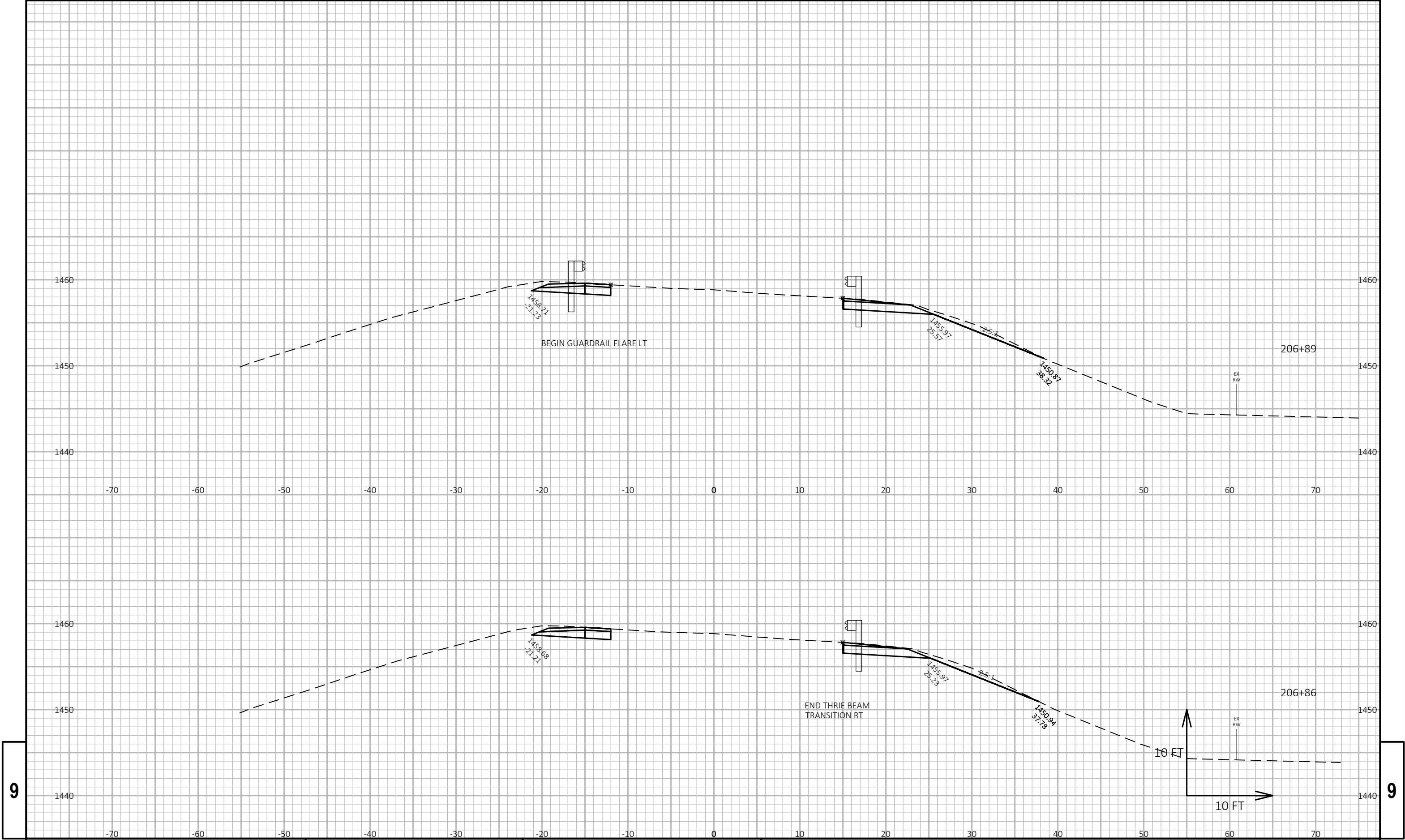
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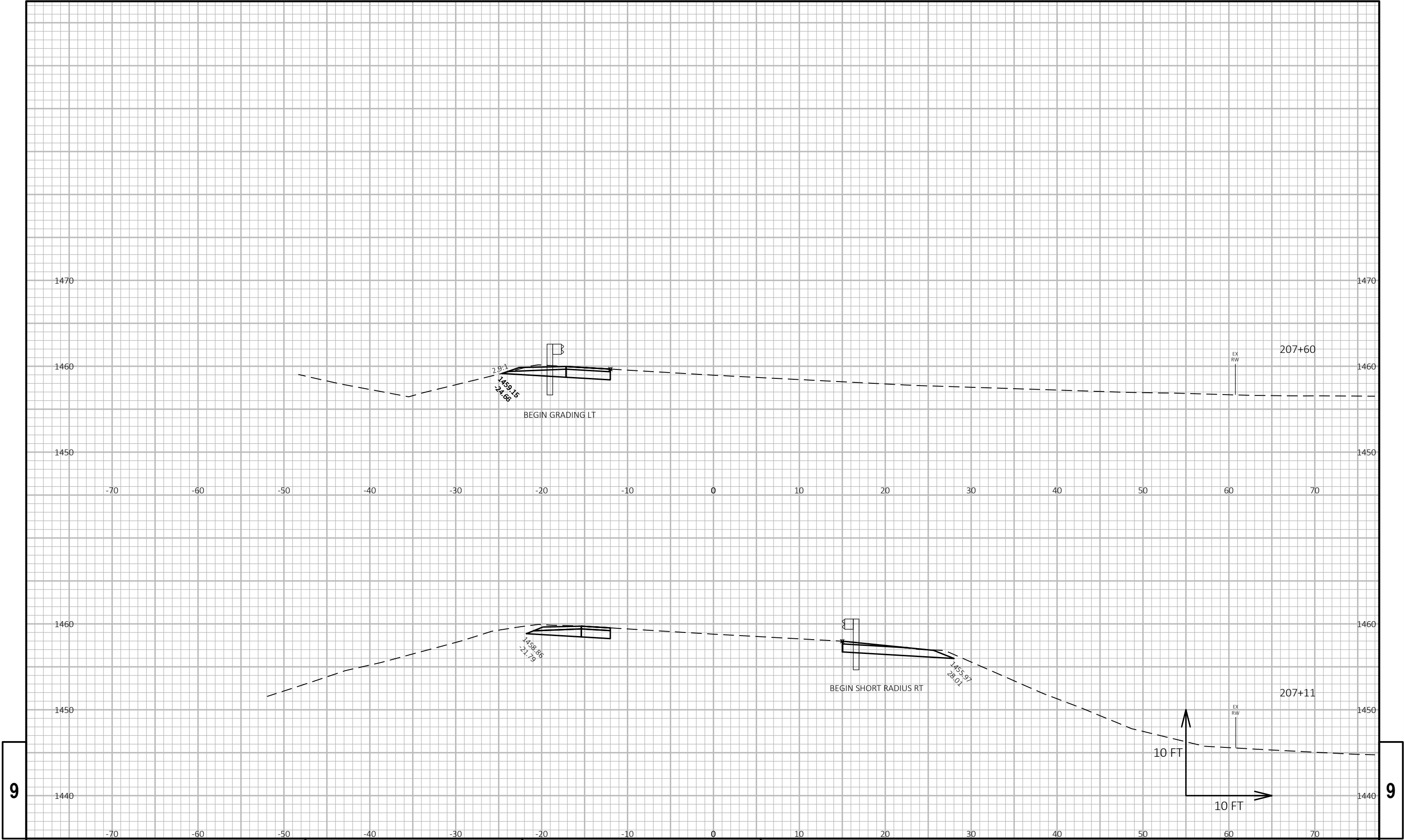


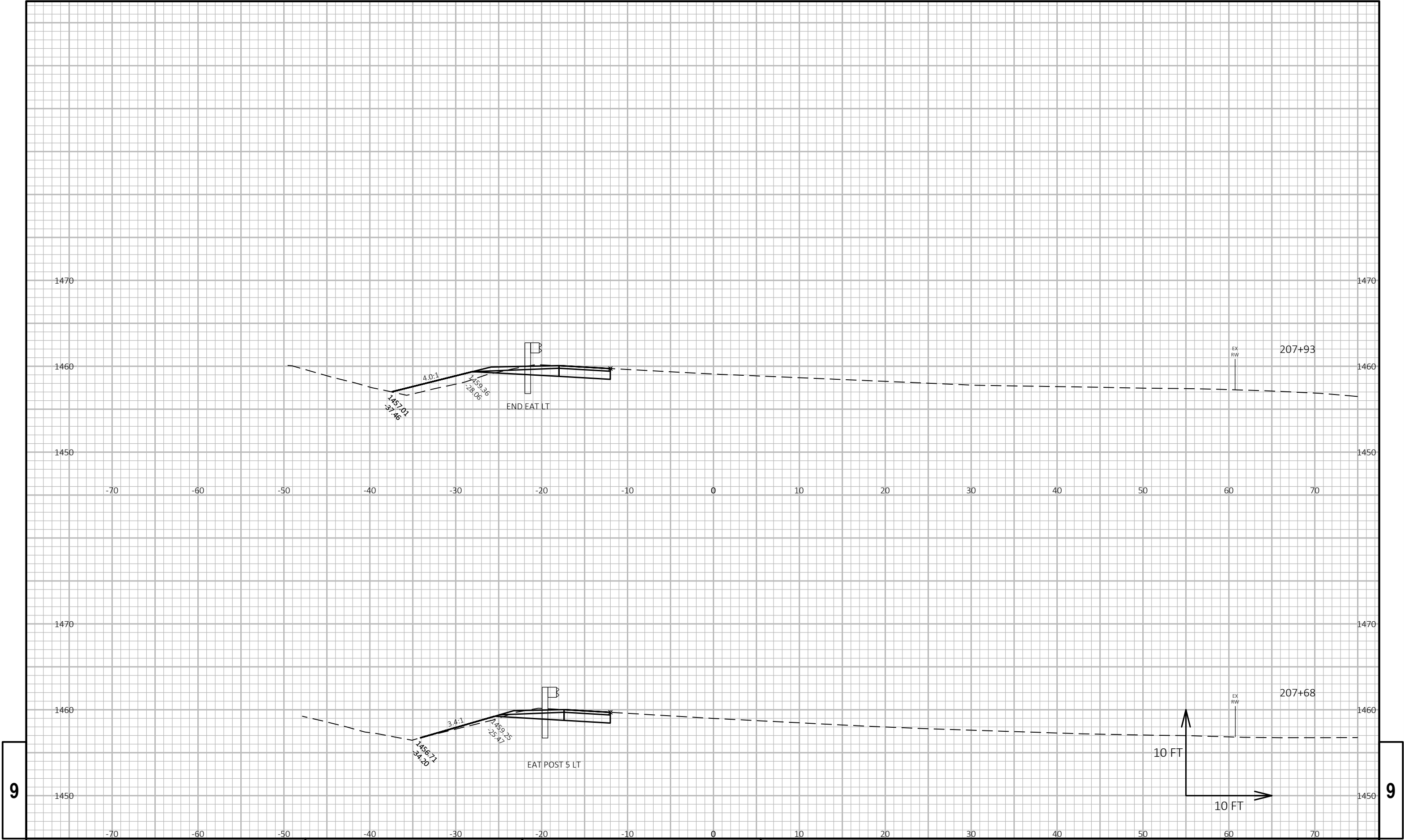


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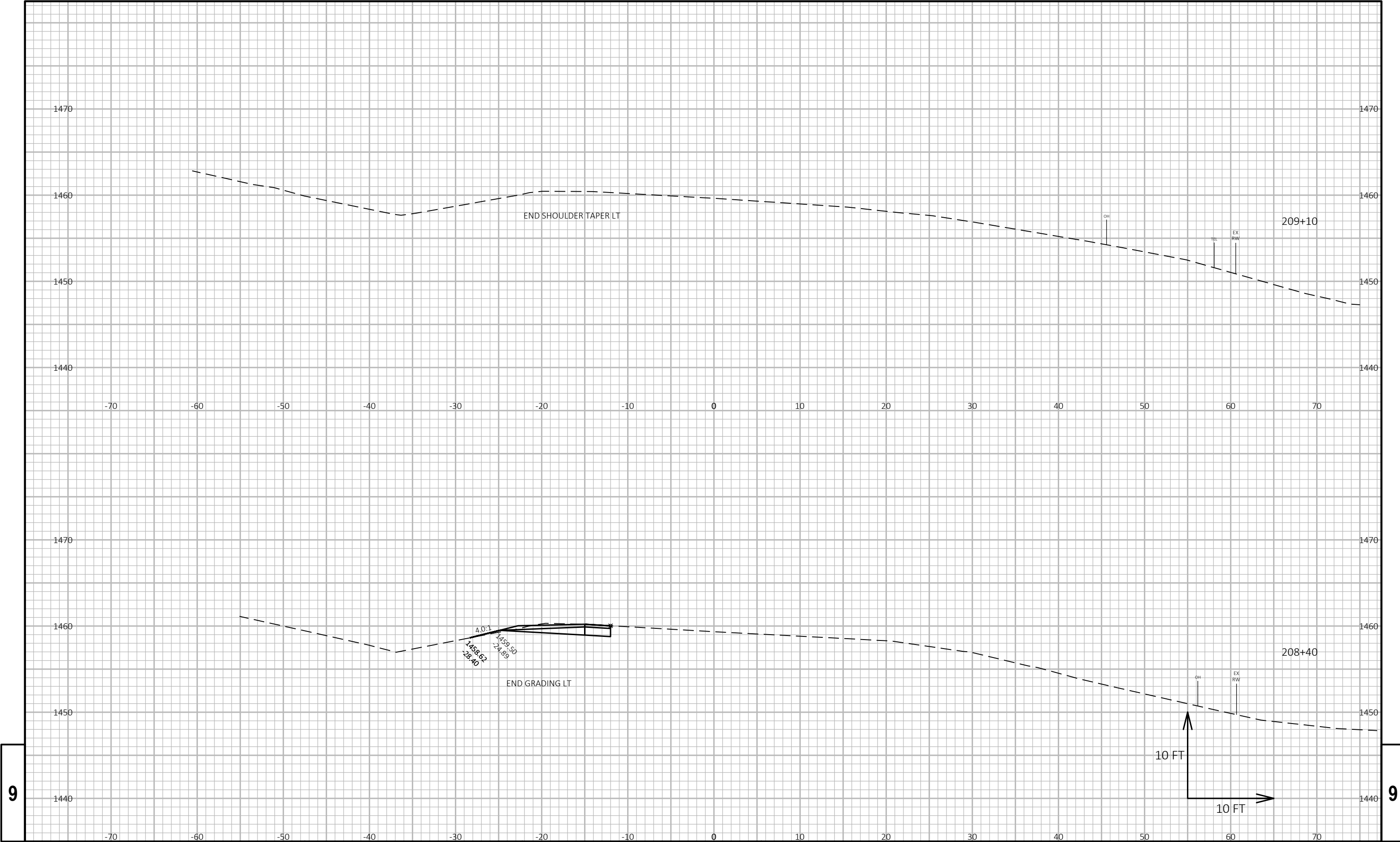






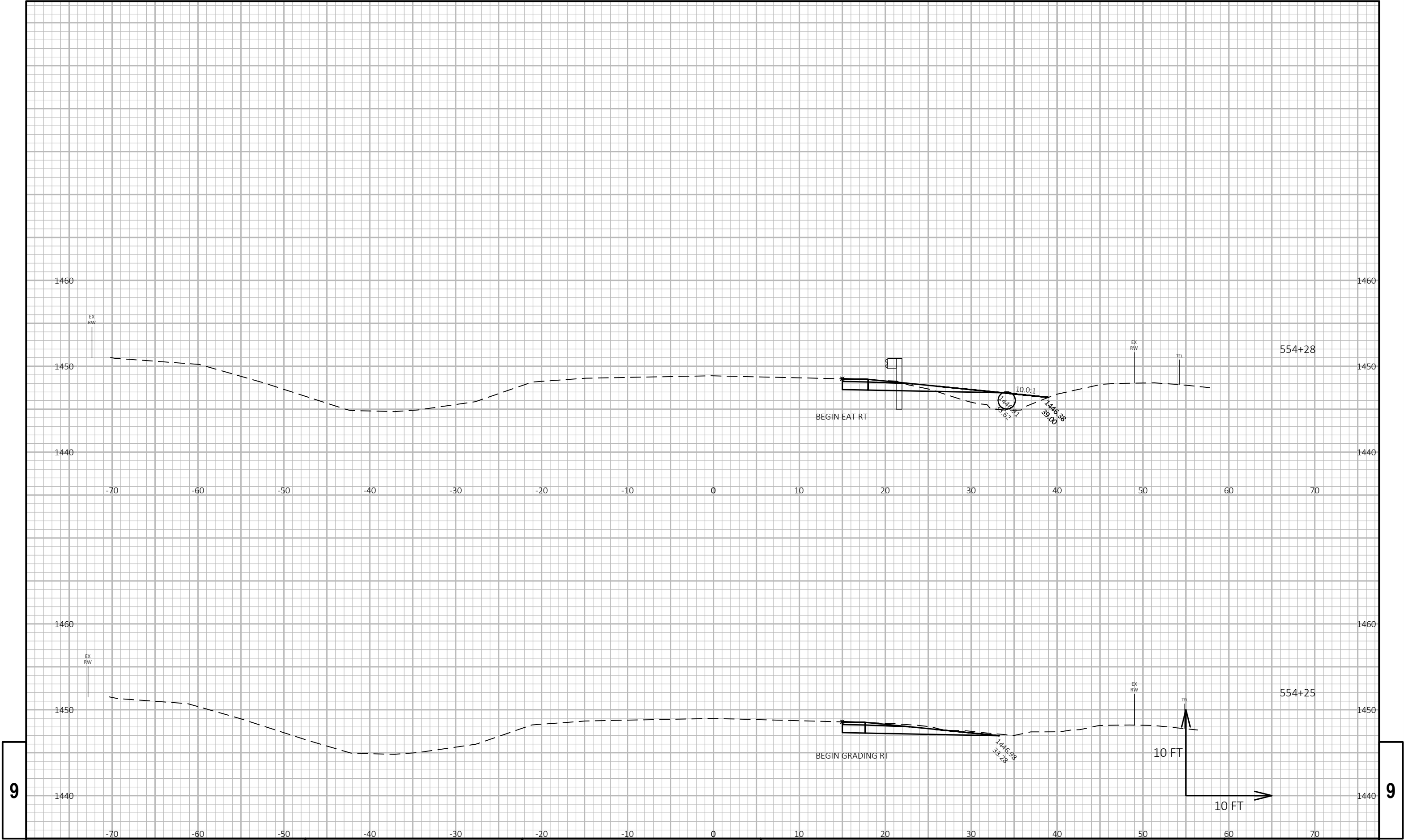
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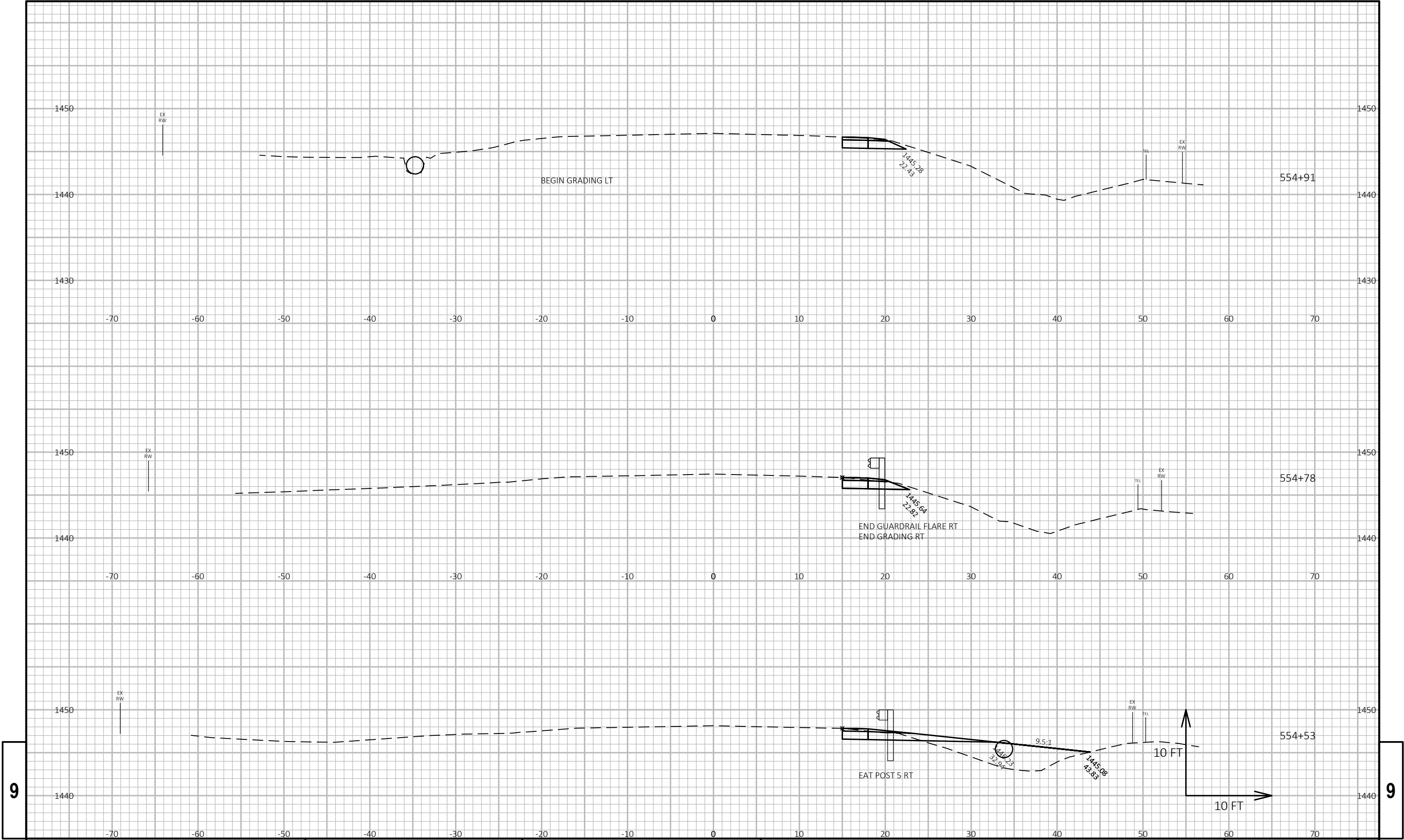
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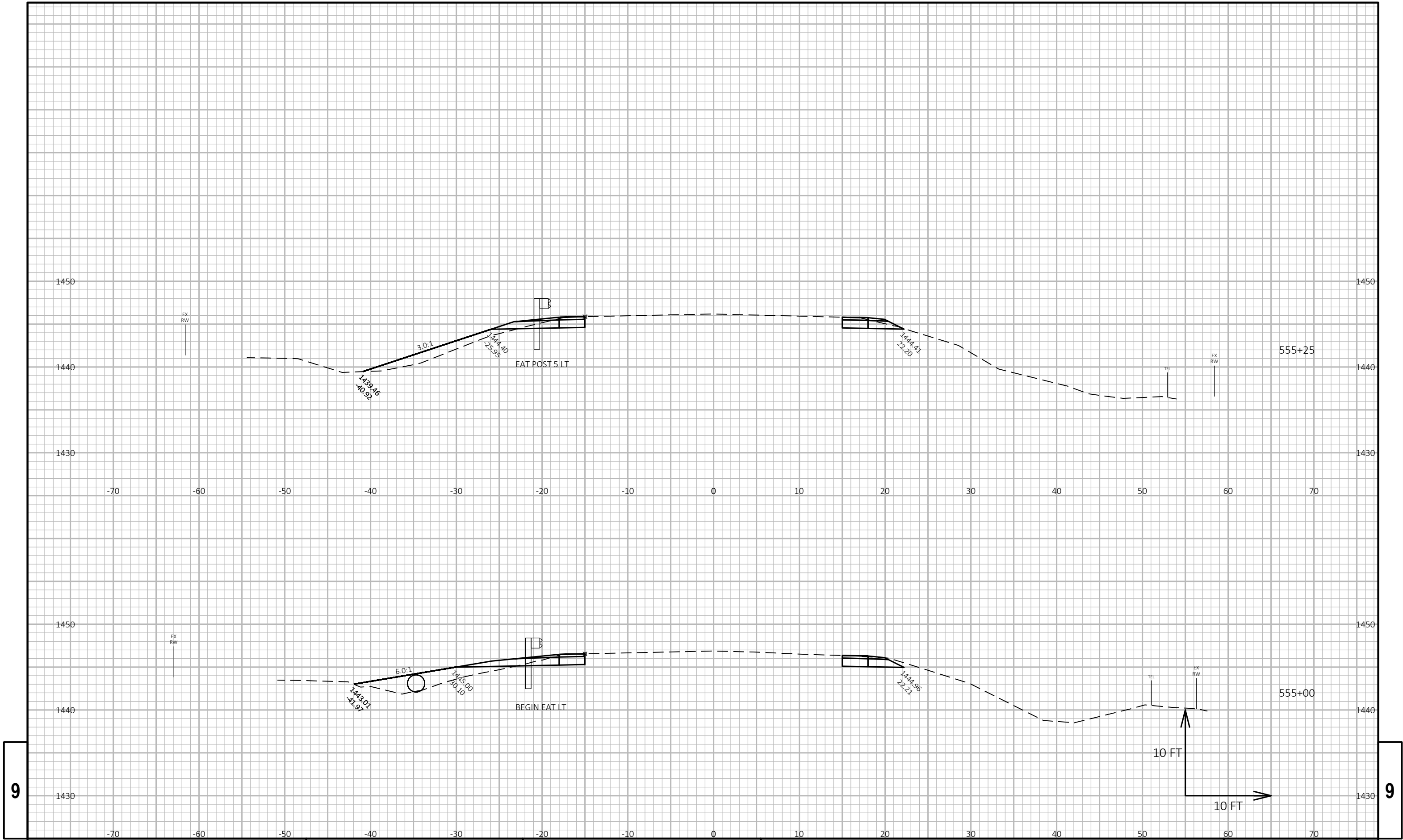
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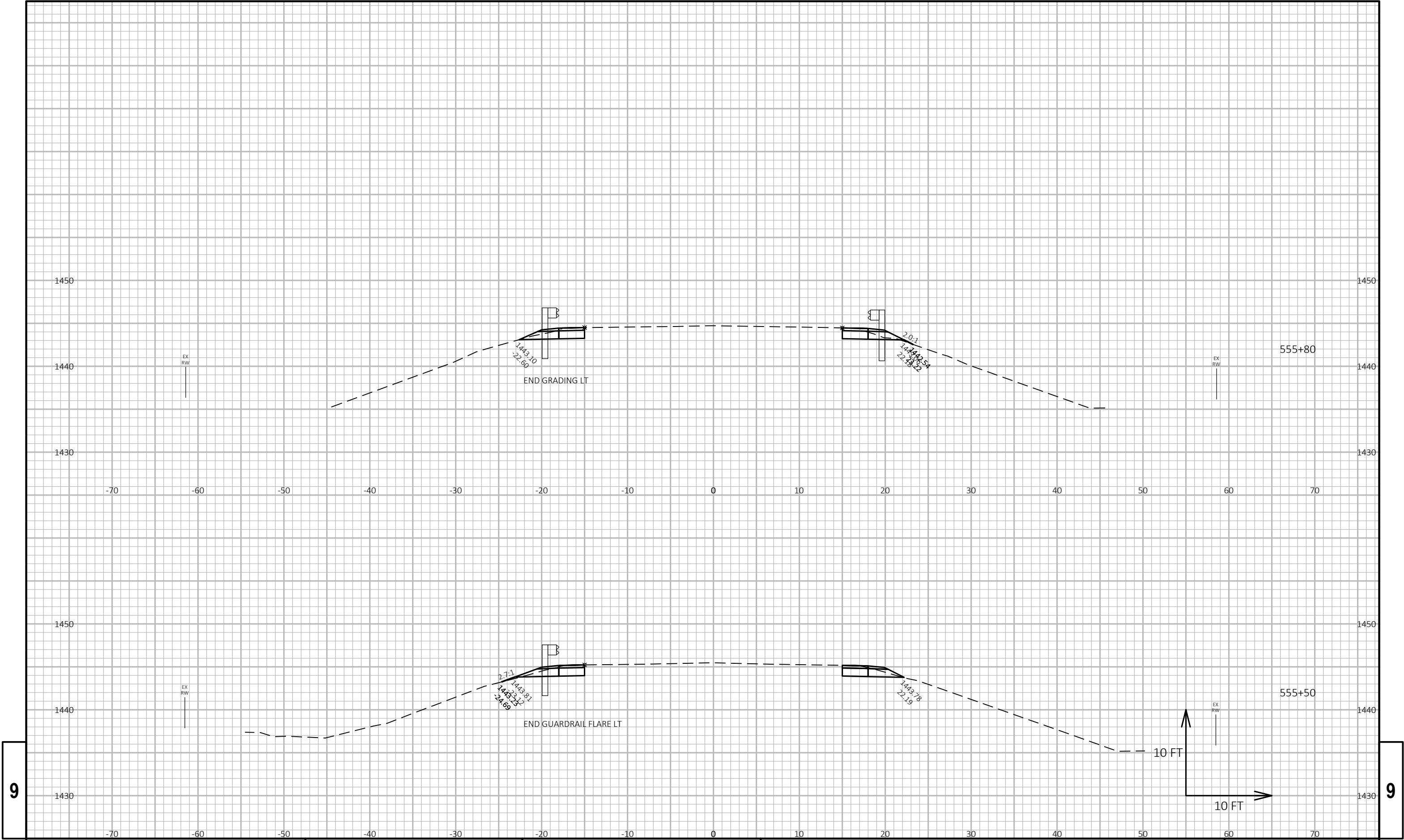
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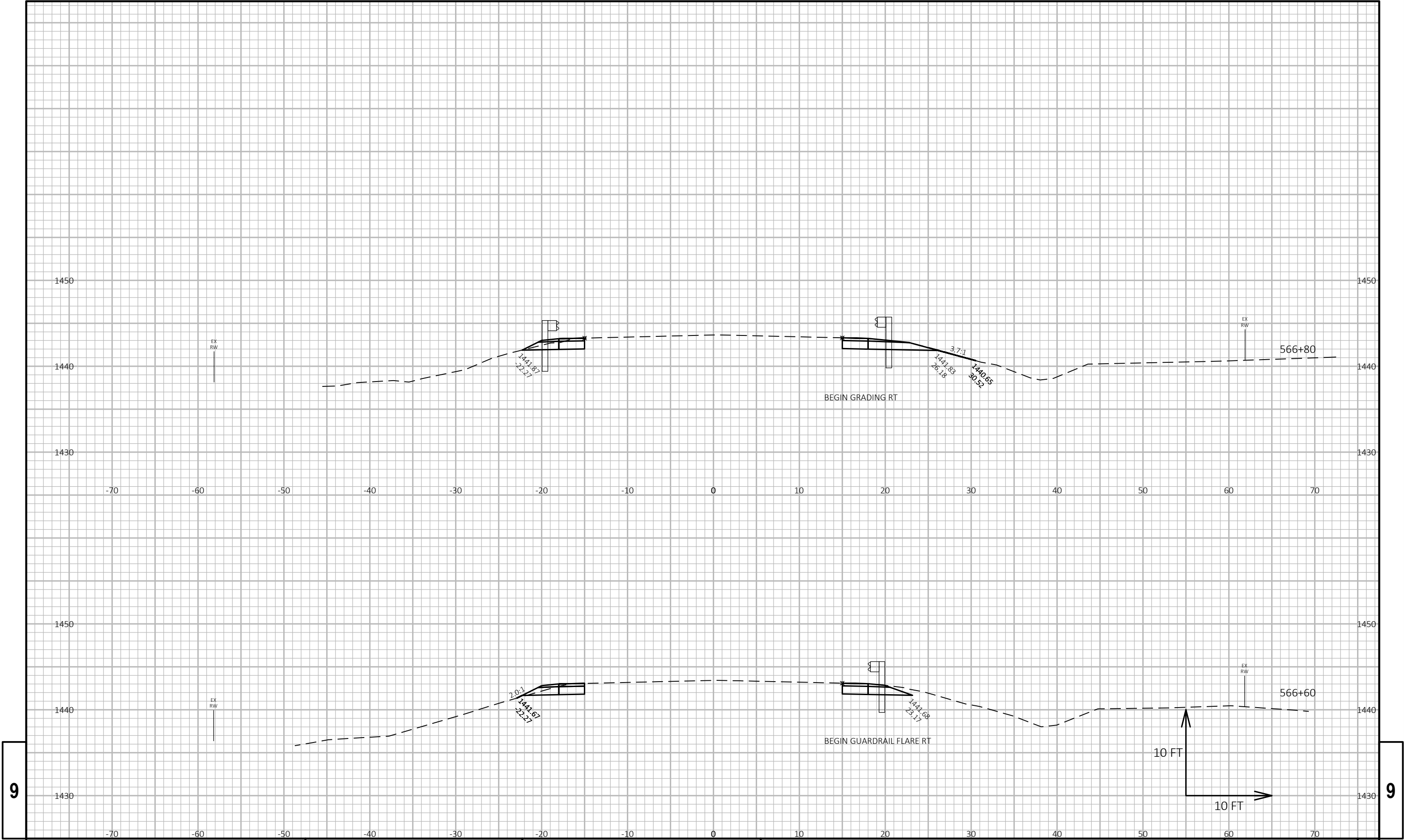


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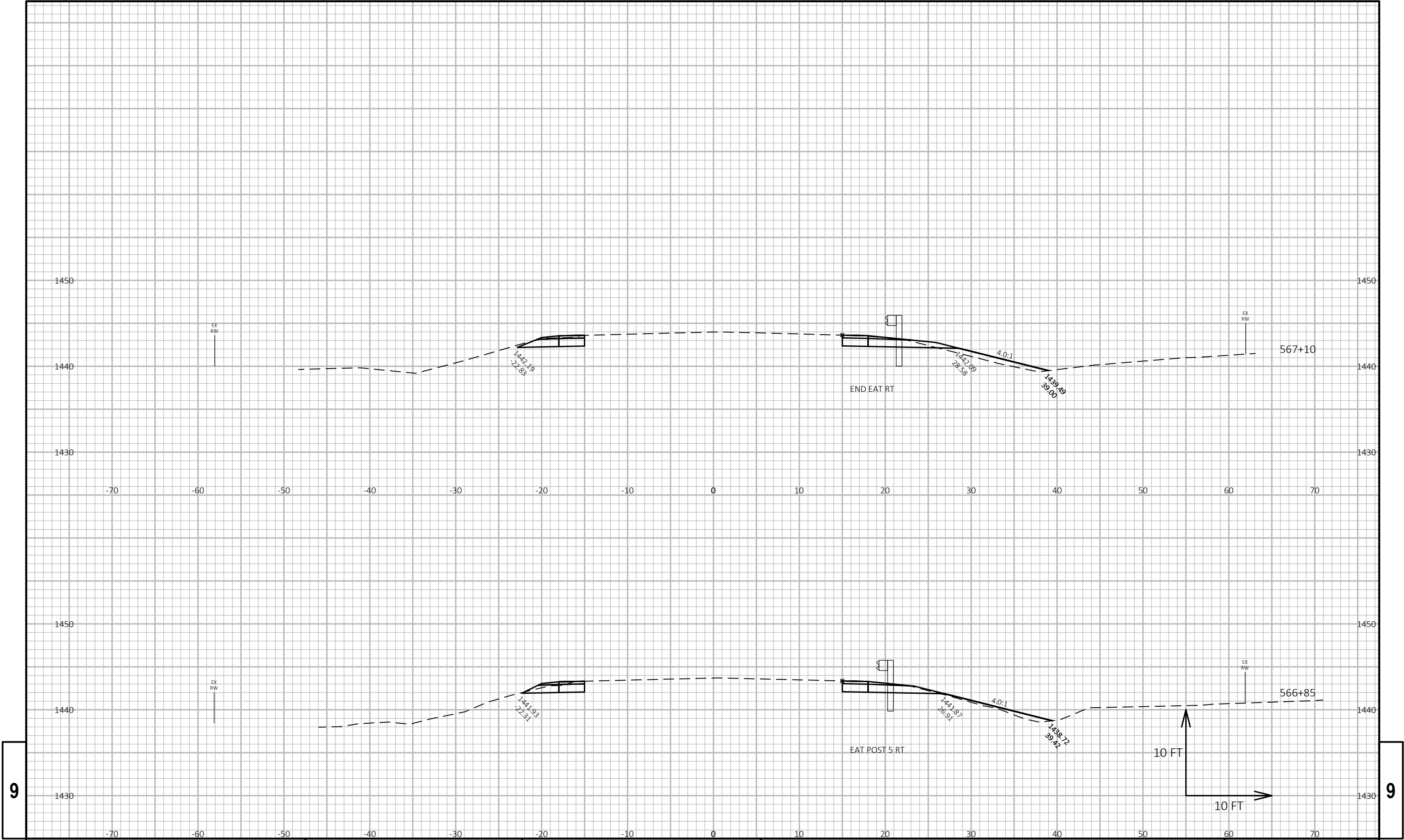






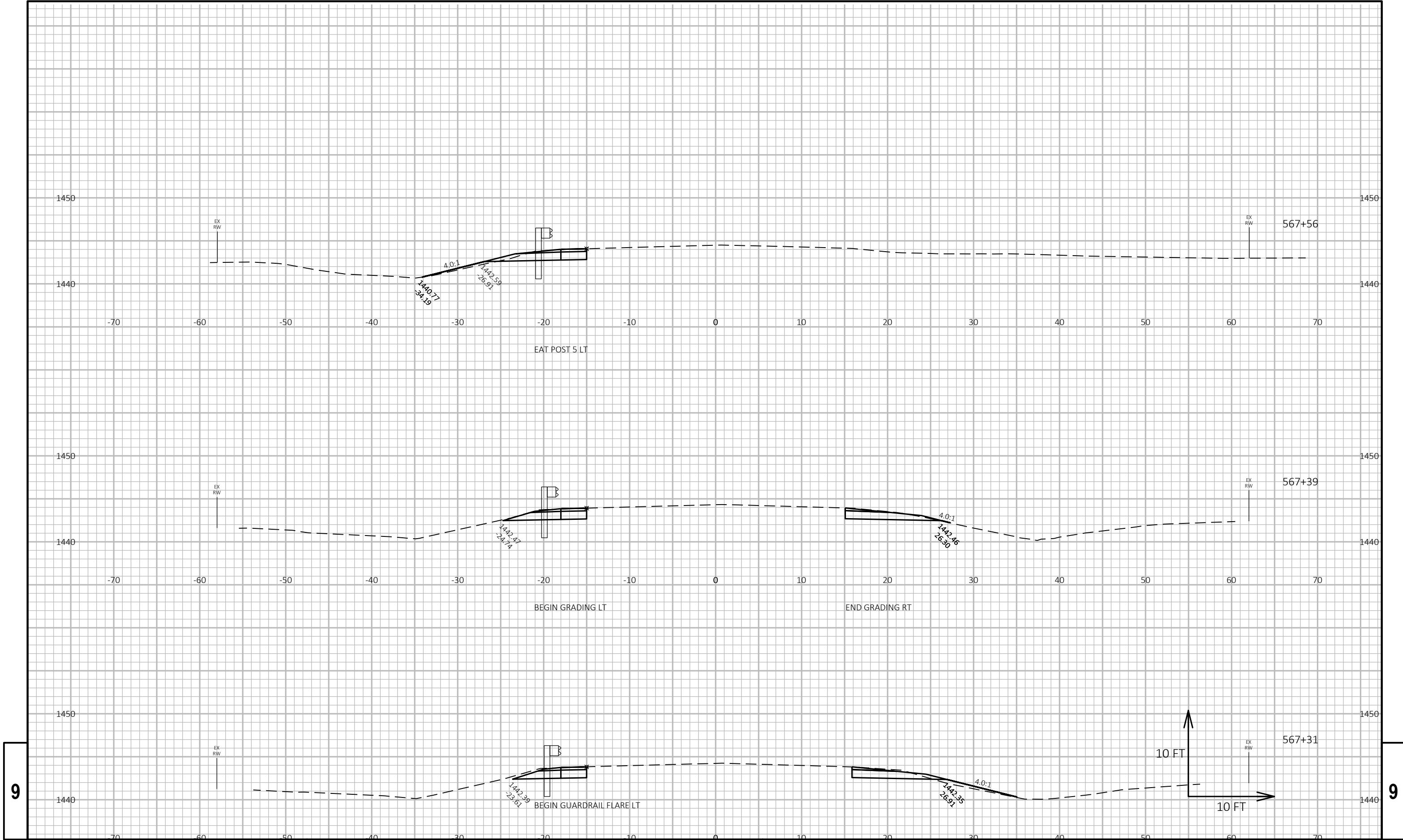
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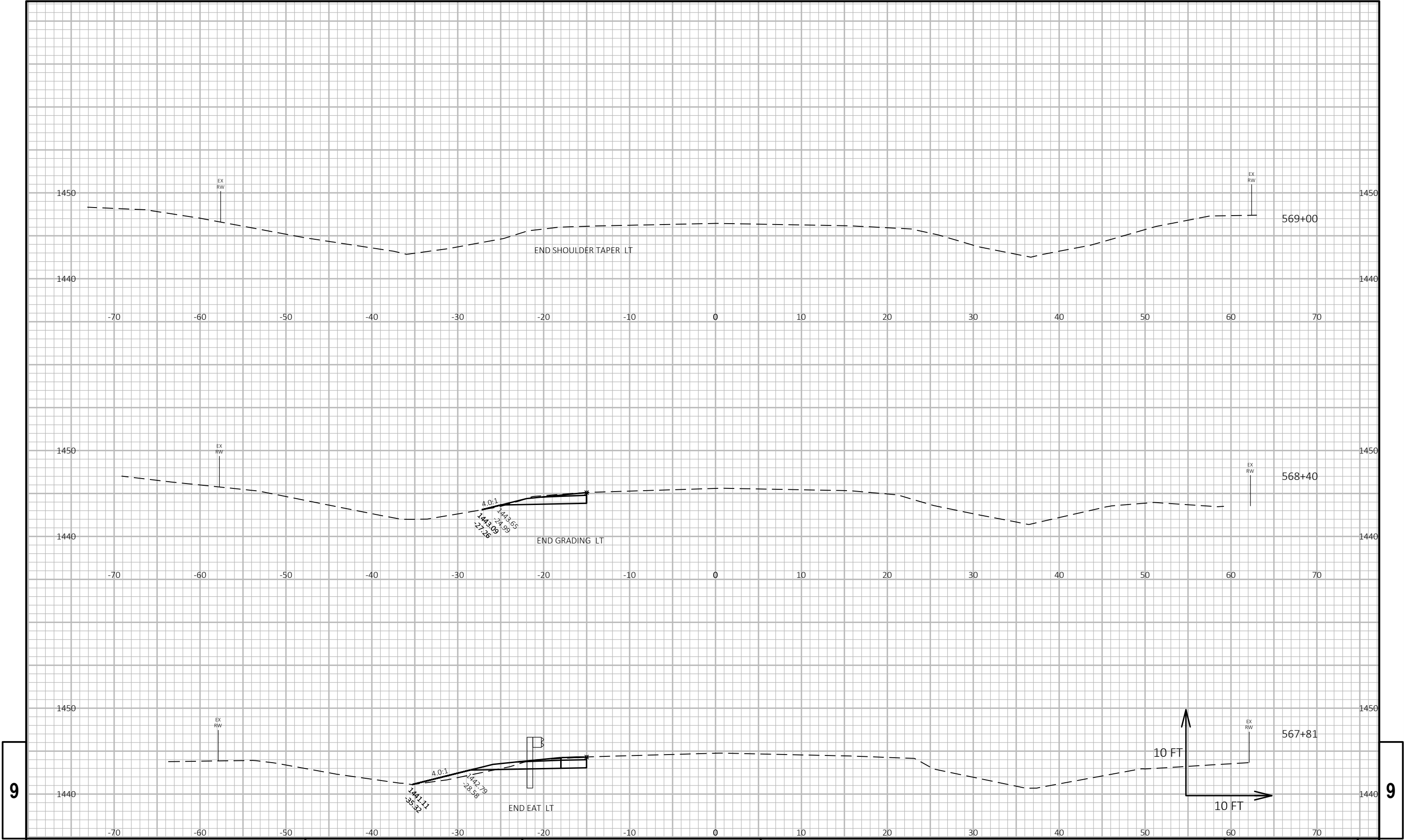
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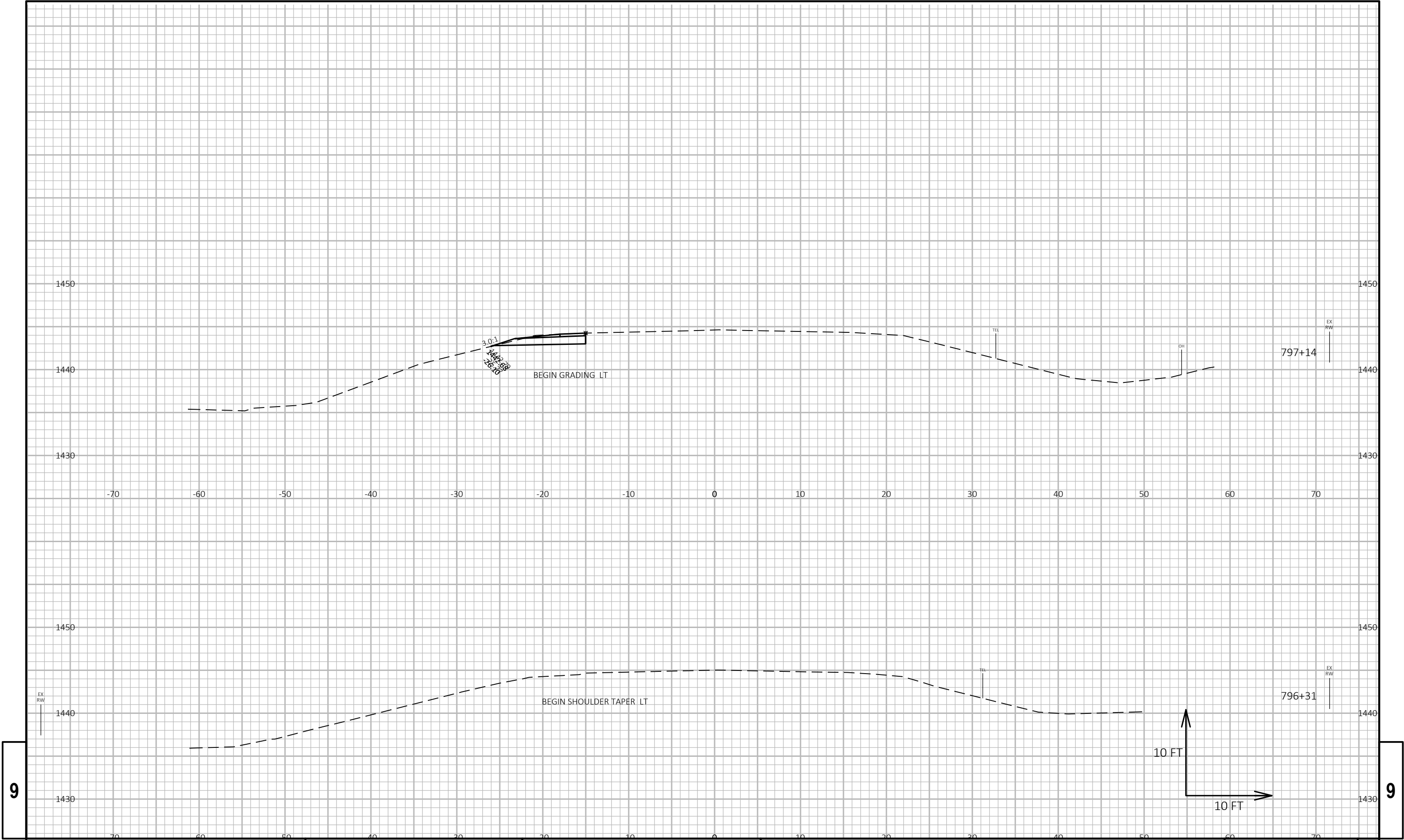
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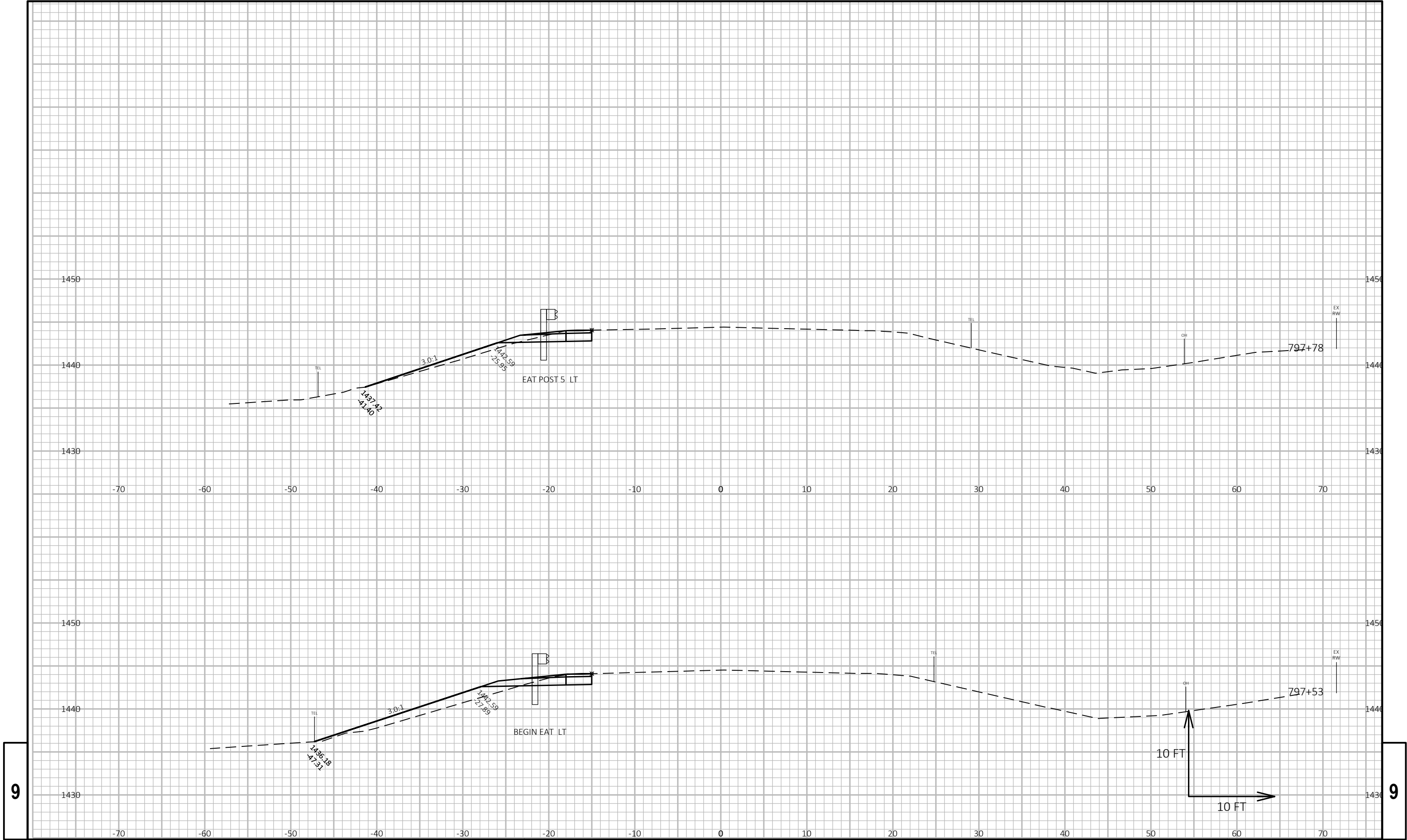
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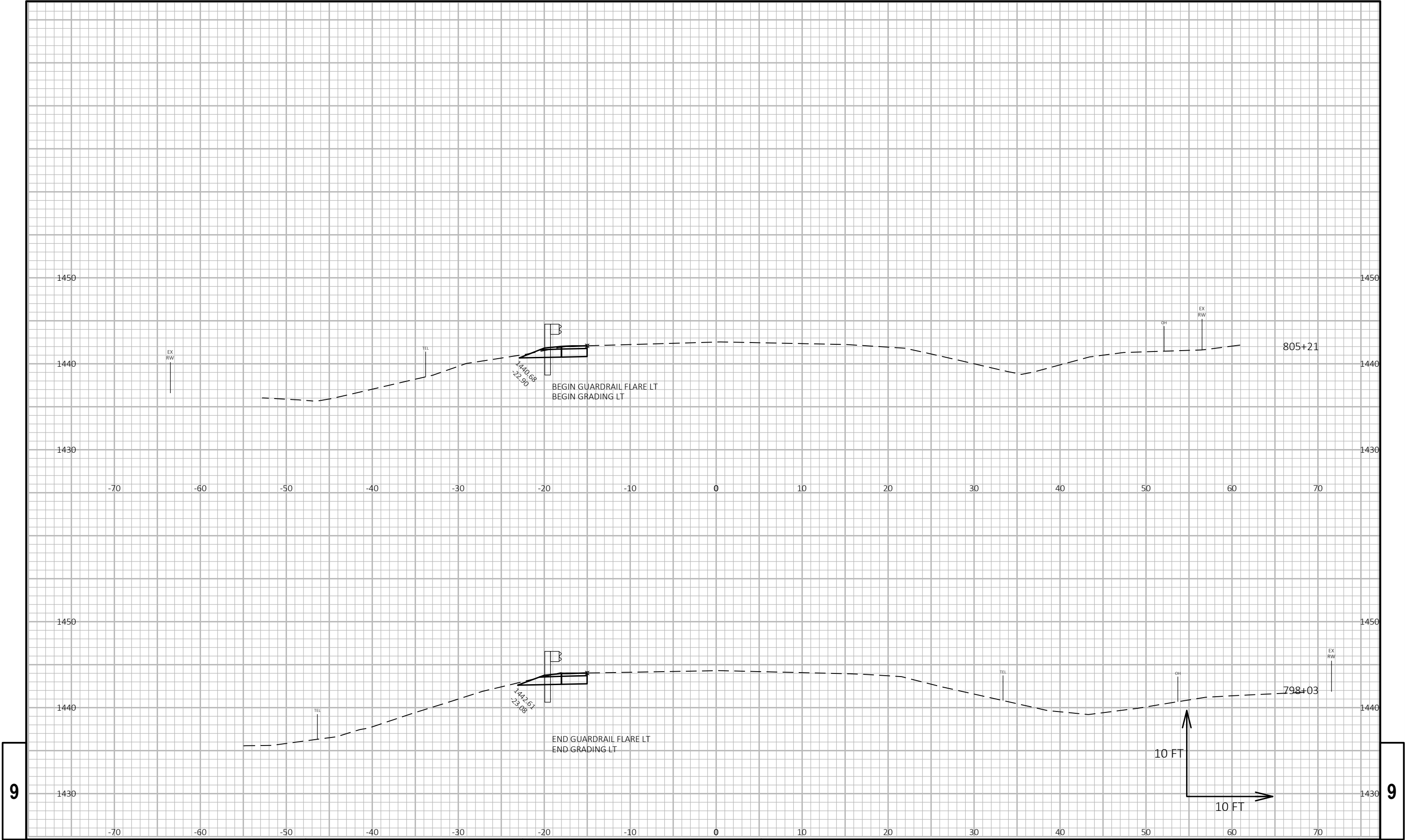
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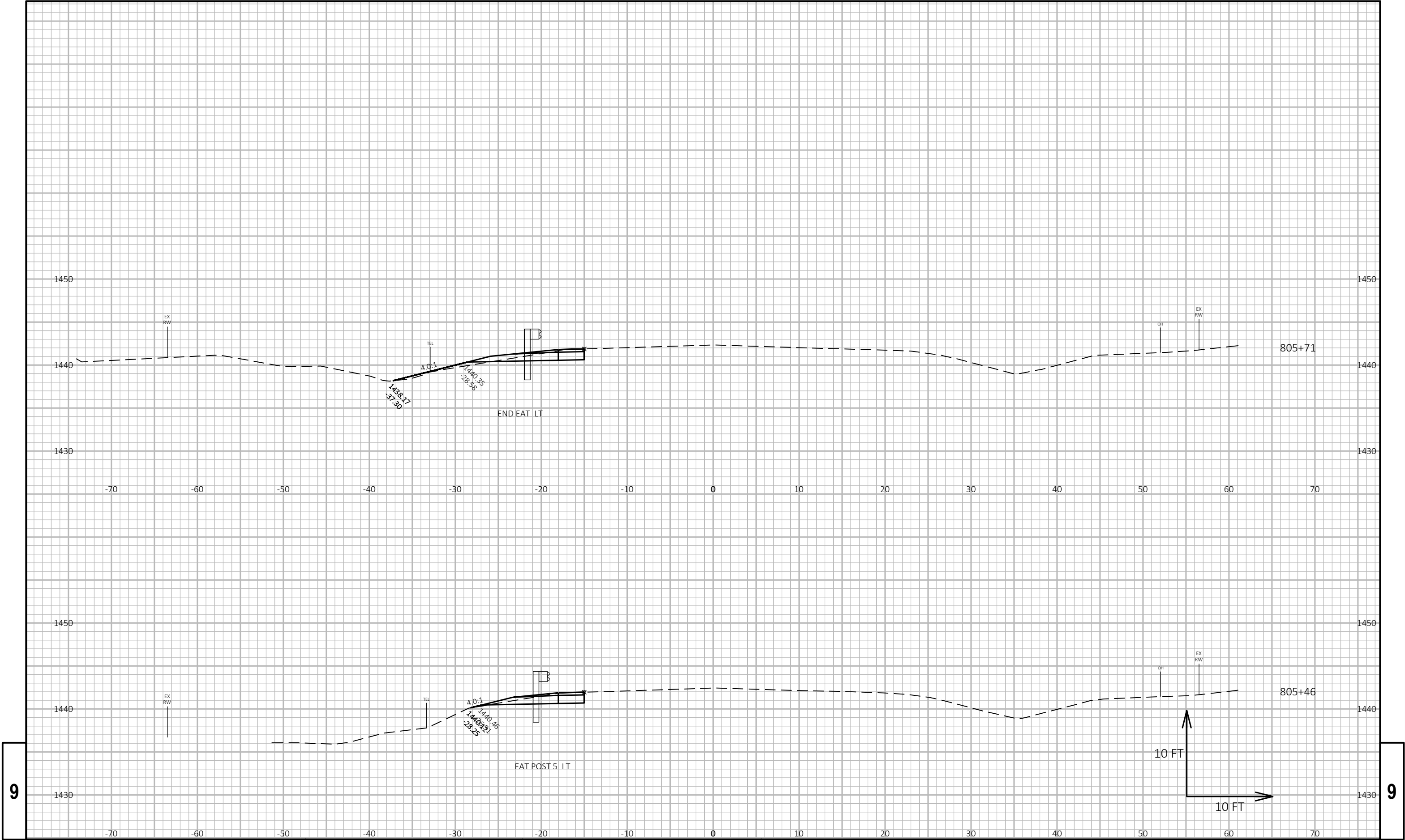
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PROJECT NO: 9215-01-63/73

HWY: STH 86

COUNTY: LINCOLN

CROSS SECTIONS: STH 86 BEAM GUARD

SHEET

179

E

FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETSPLAN\090201_XS.DWG
LAYOUT NAME - 30

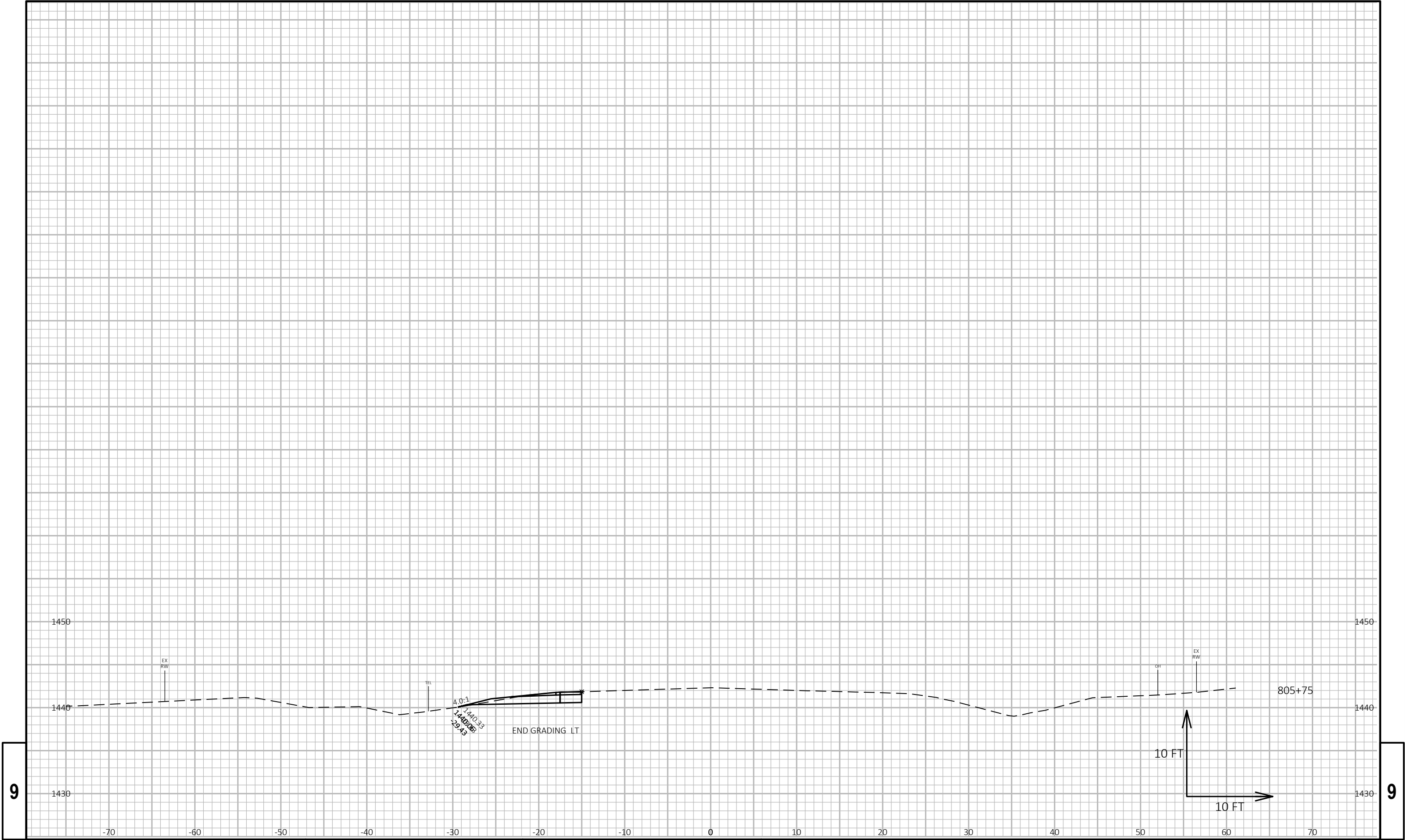
PLOT DATE : 10/15/2018 3:18 PM

PLOT BY : ADAM OSYPOWSKI

PLOT NAME :

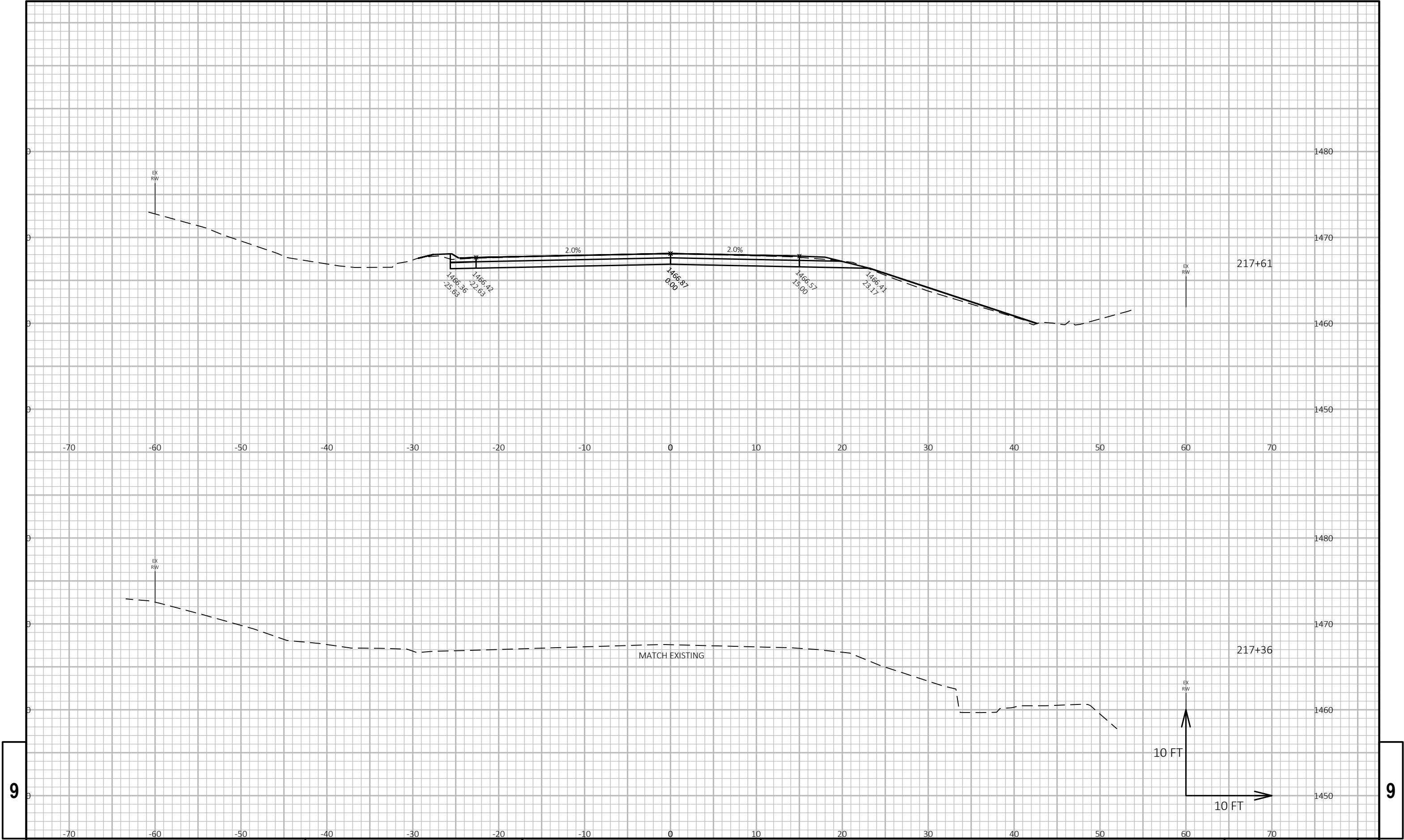
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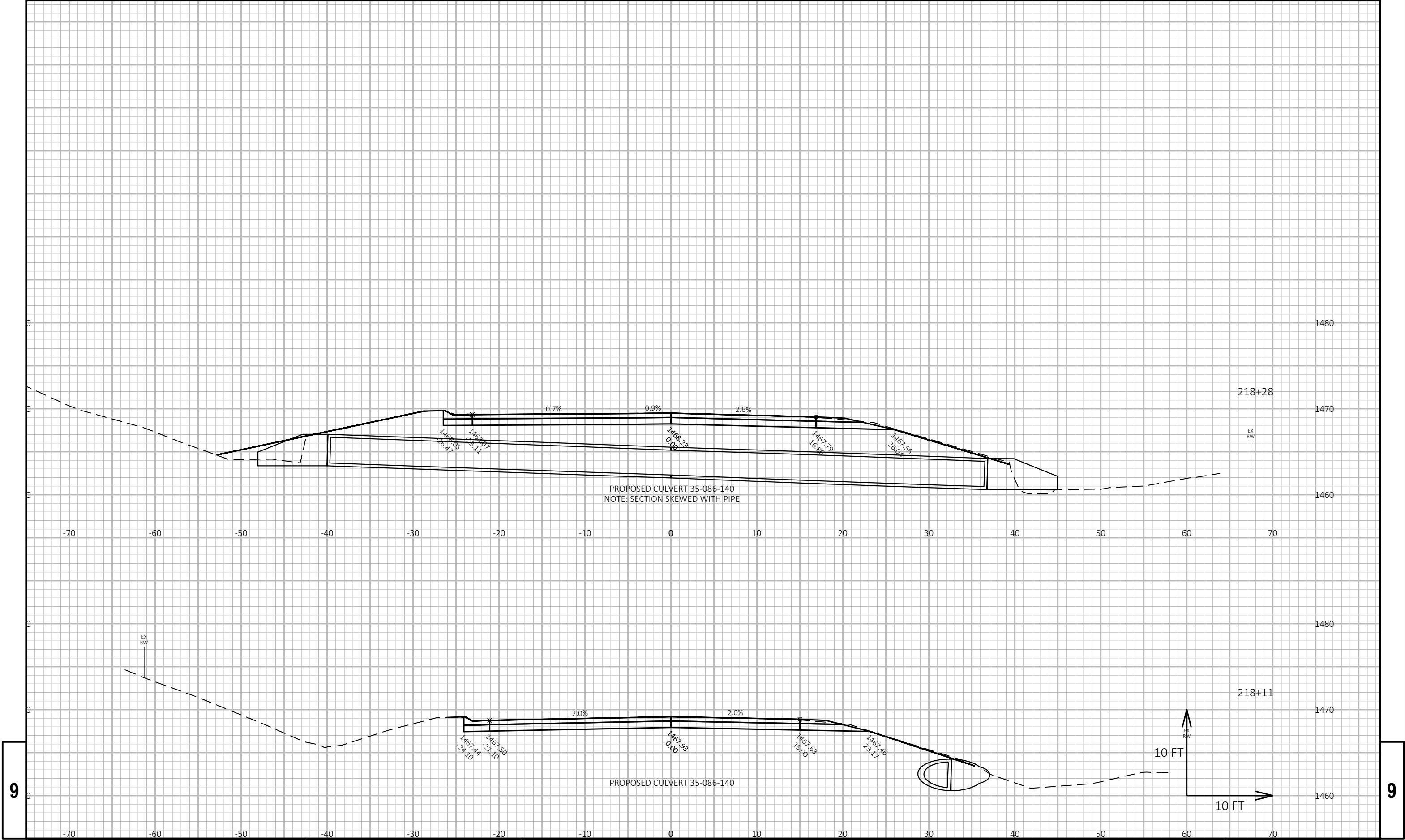
WISDOT/CADDIS SHEET 49

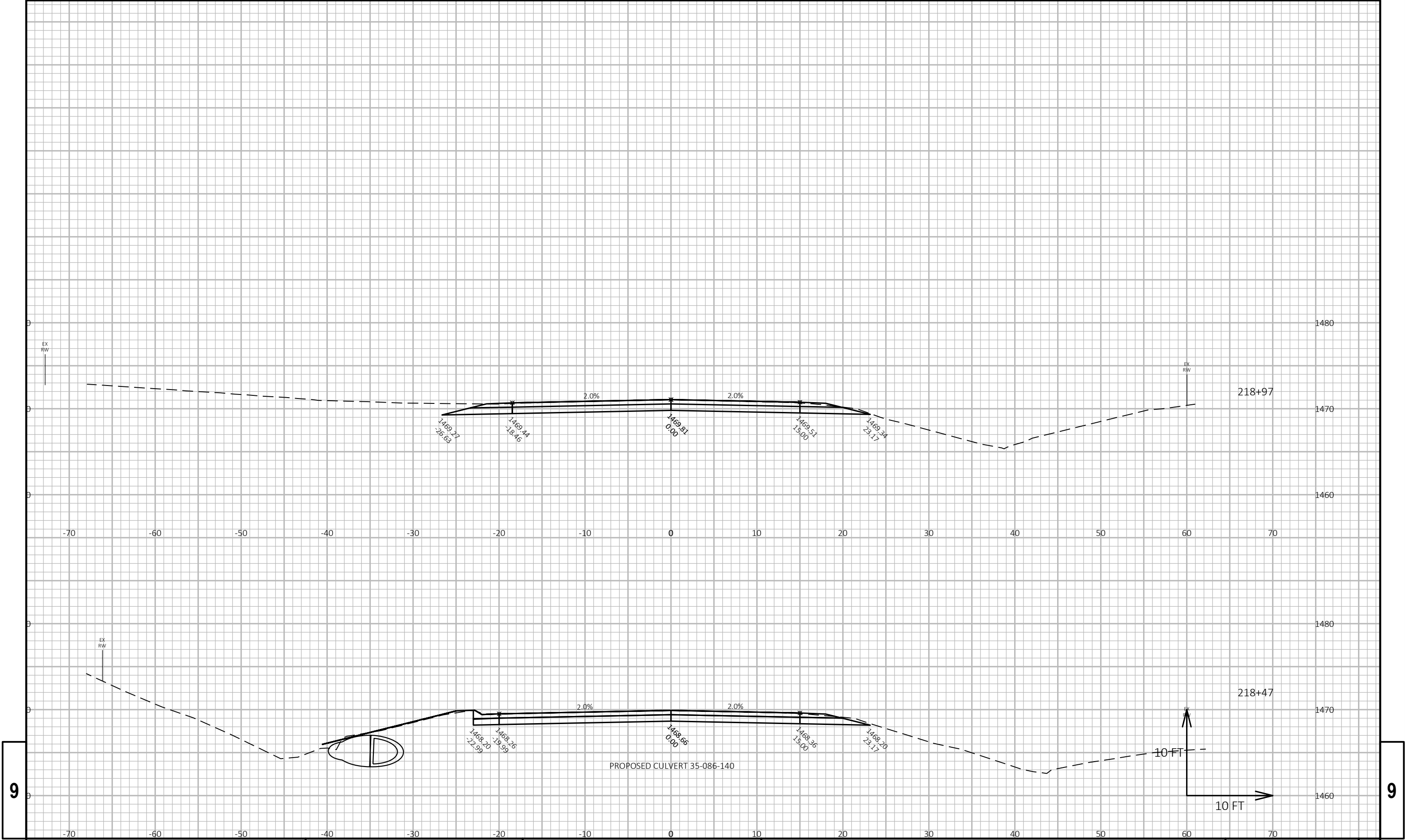


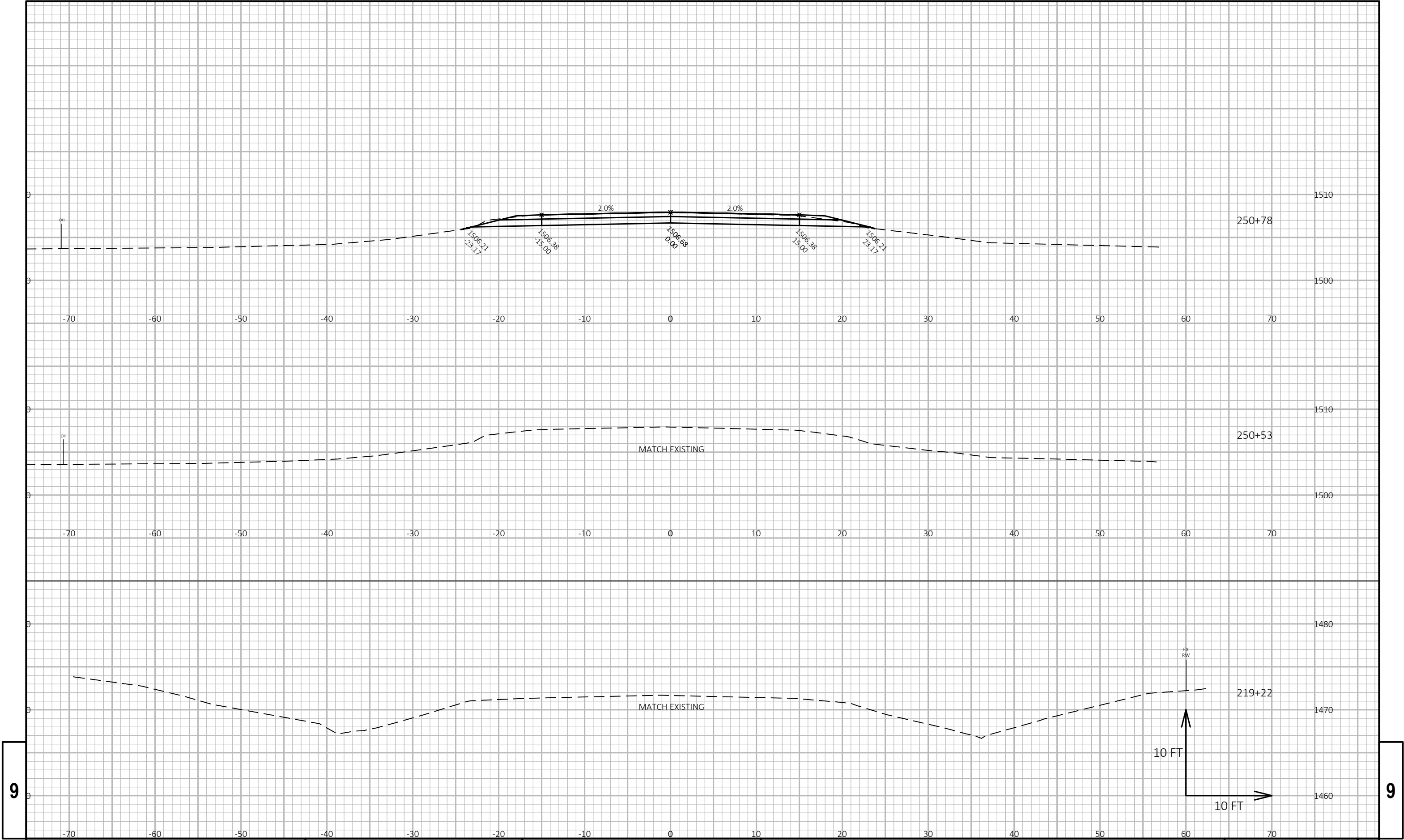
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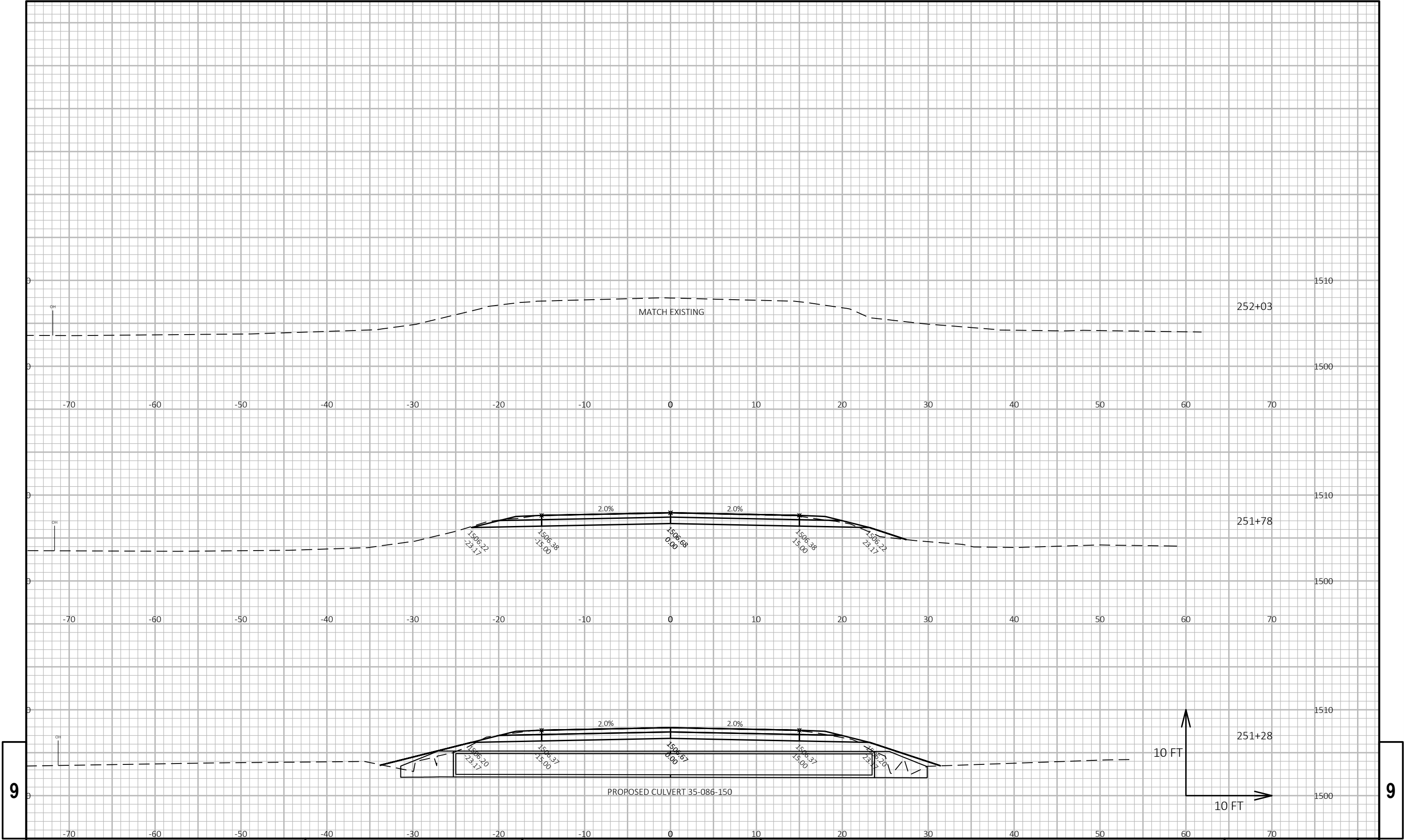






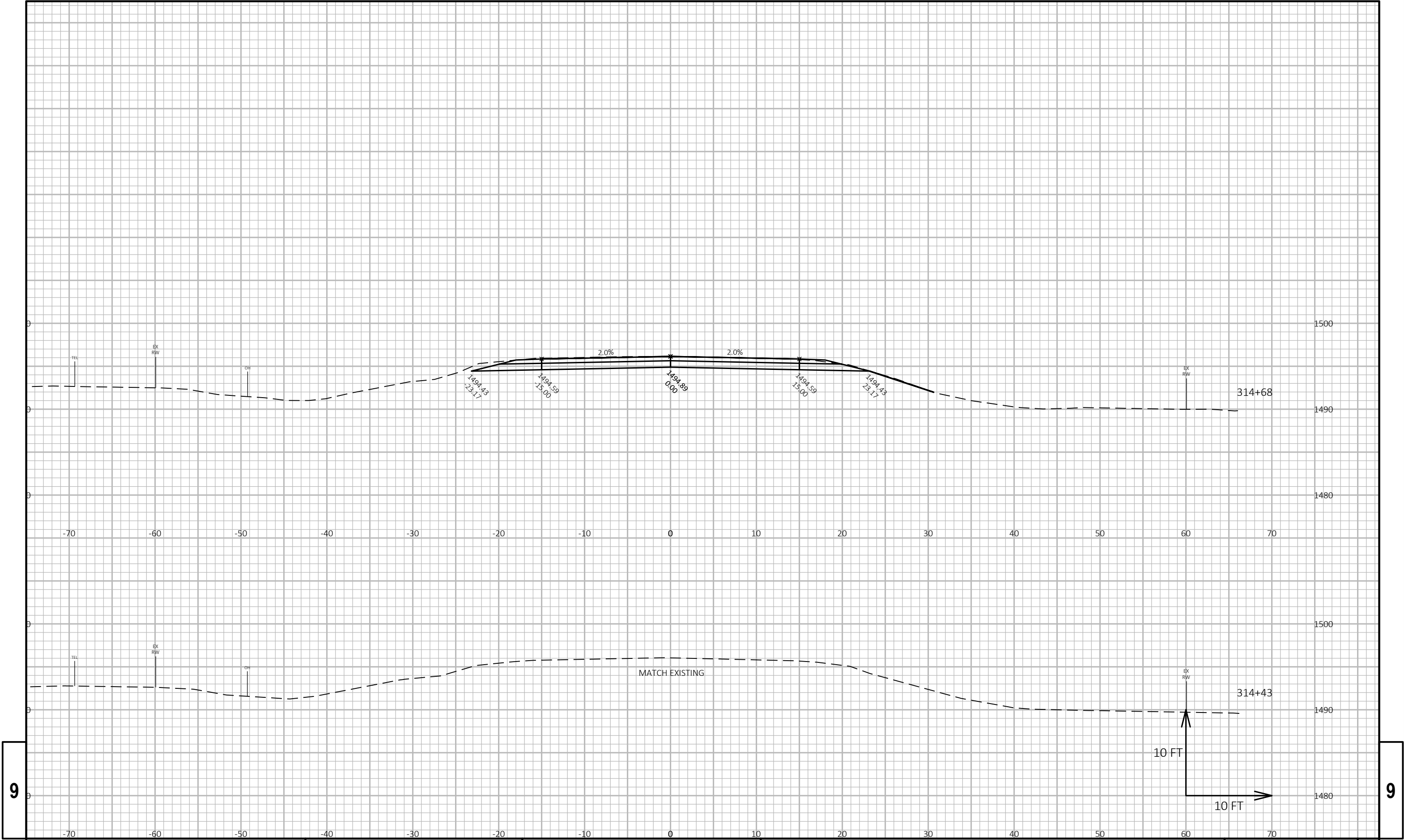
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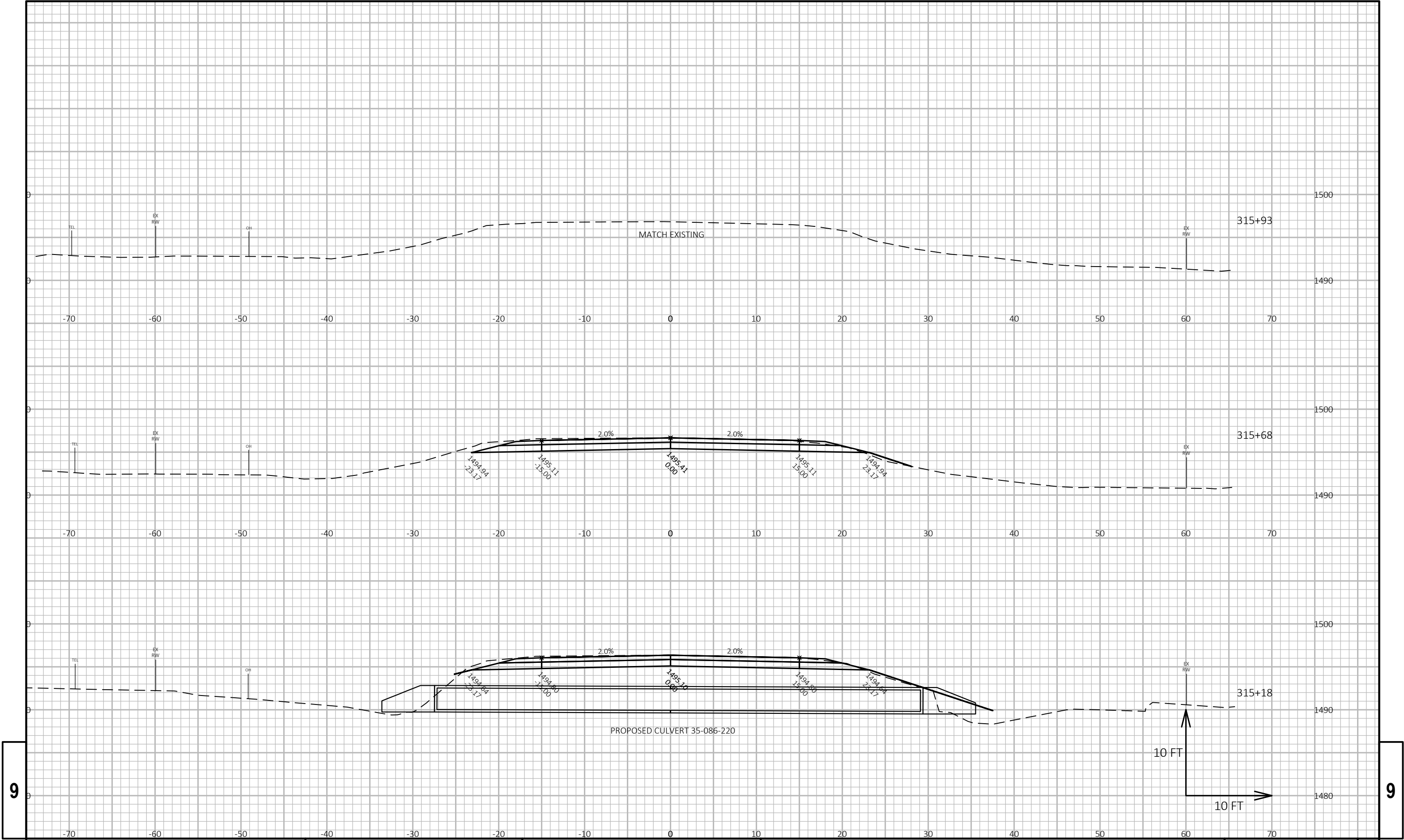
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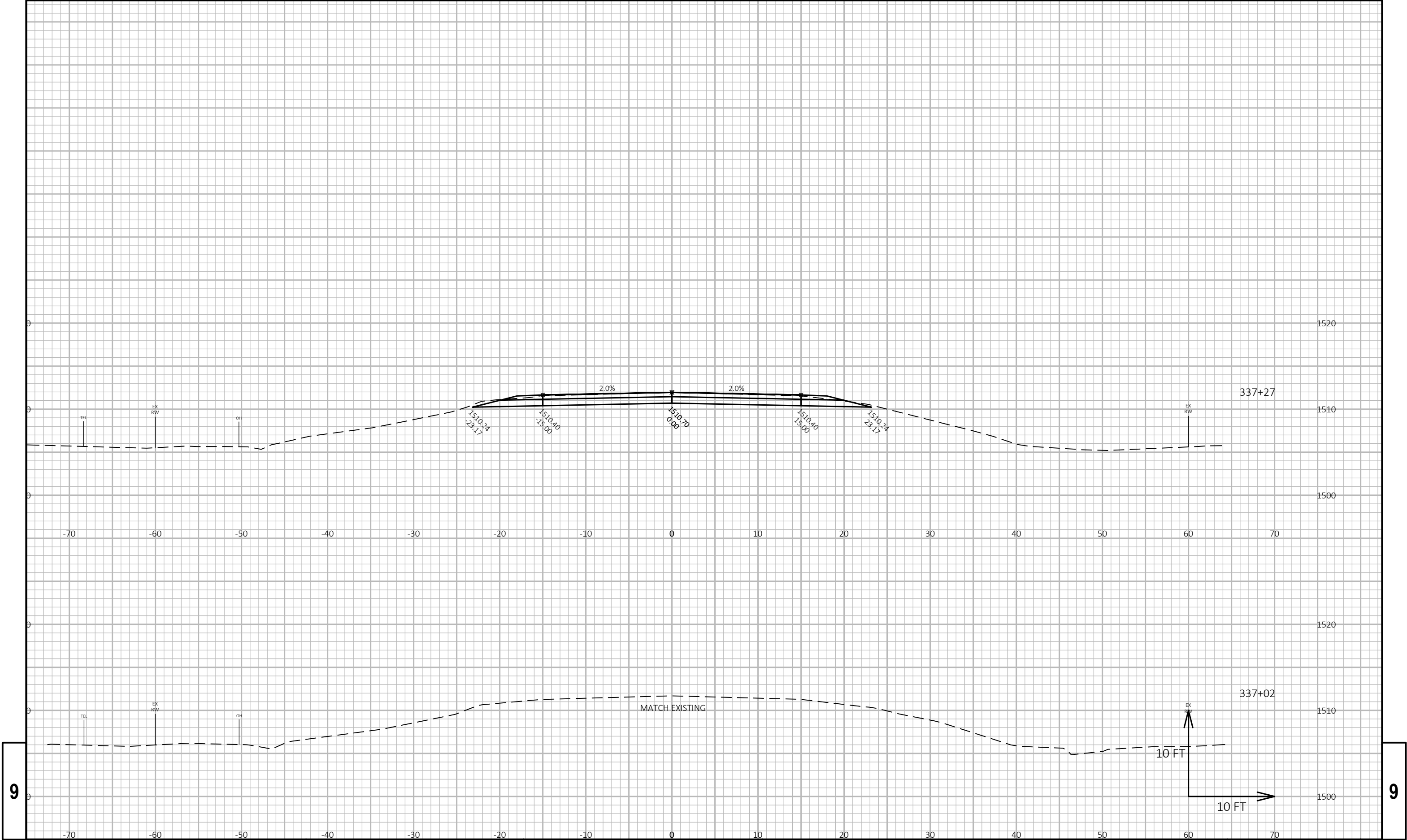
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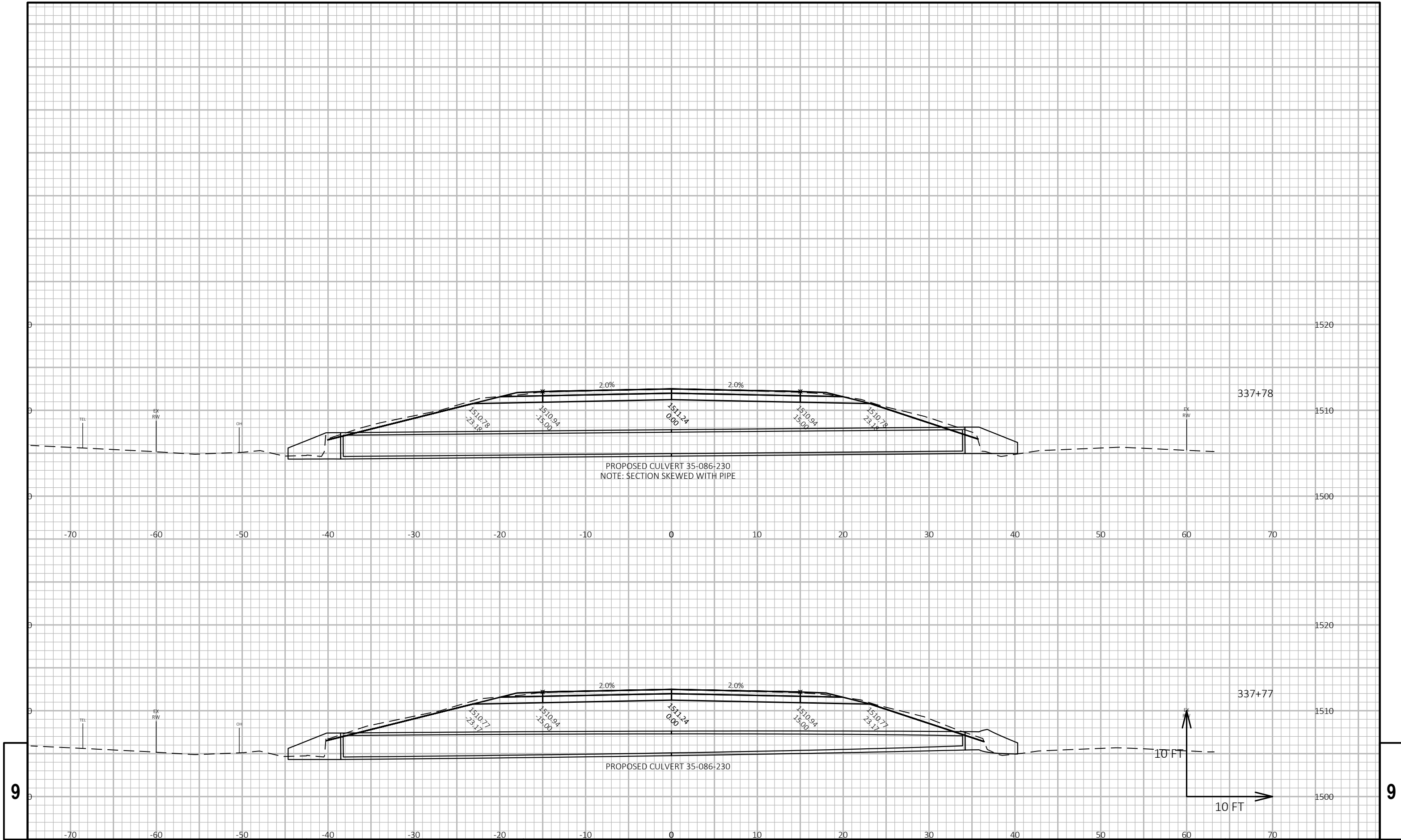
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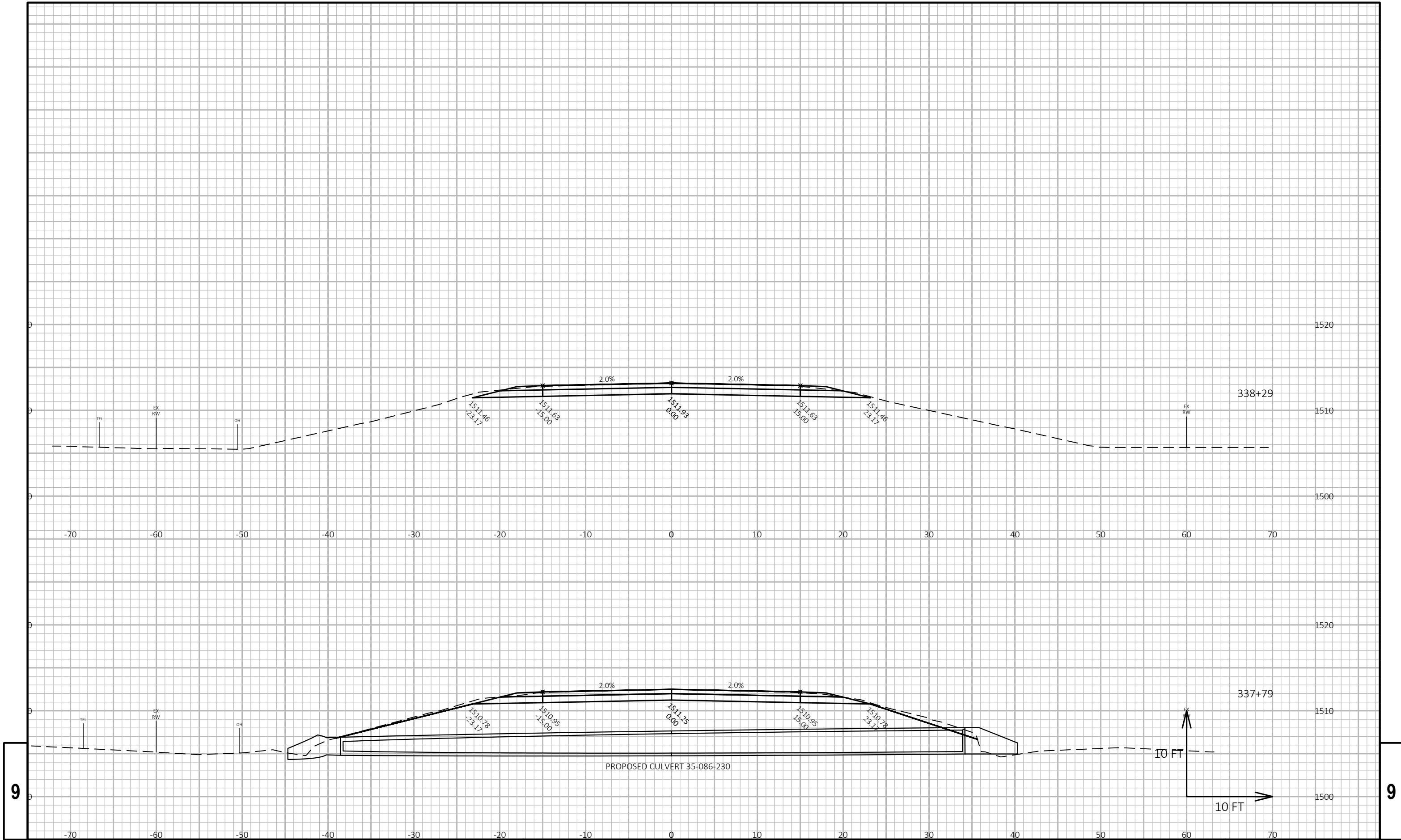
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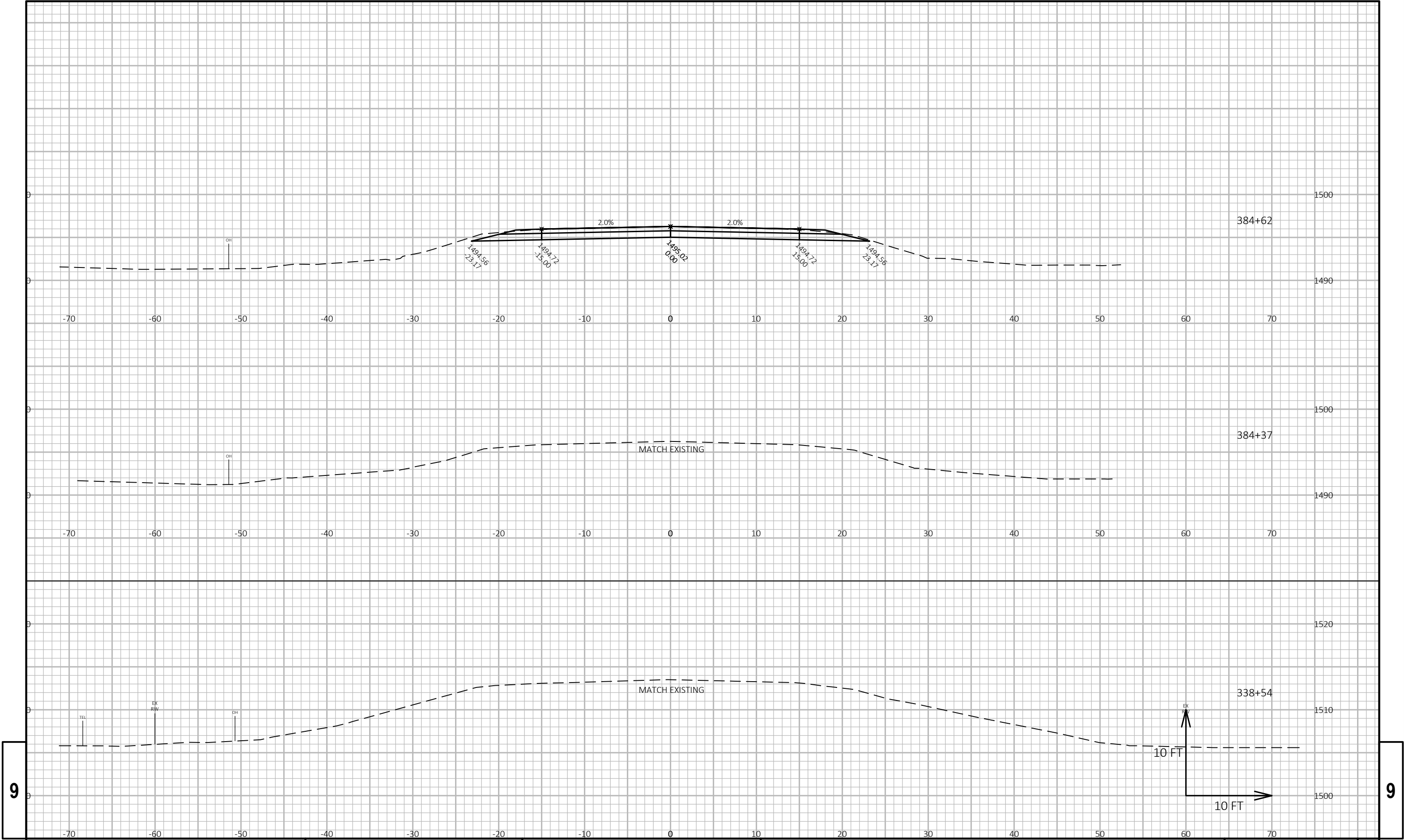


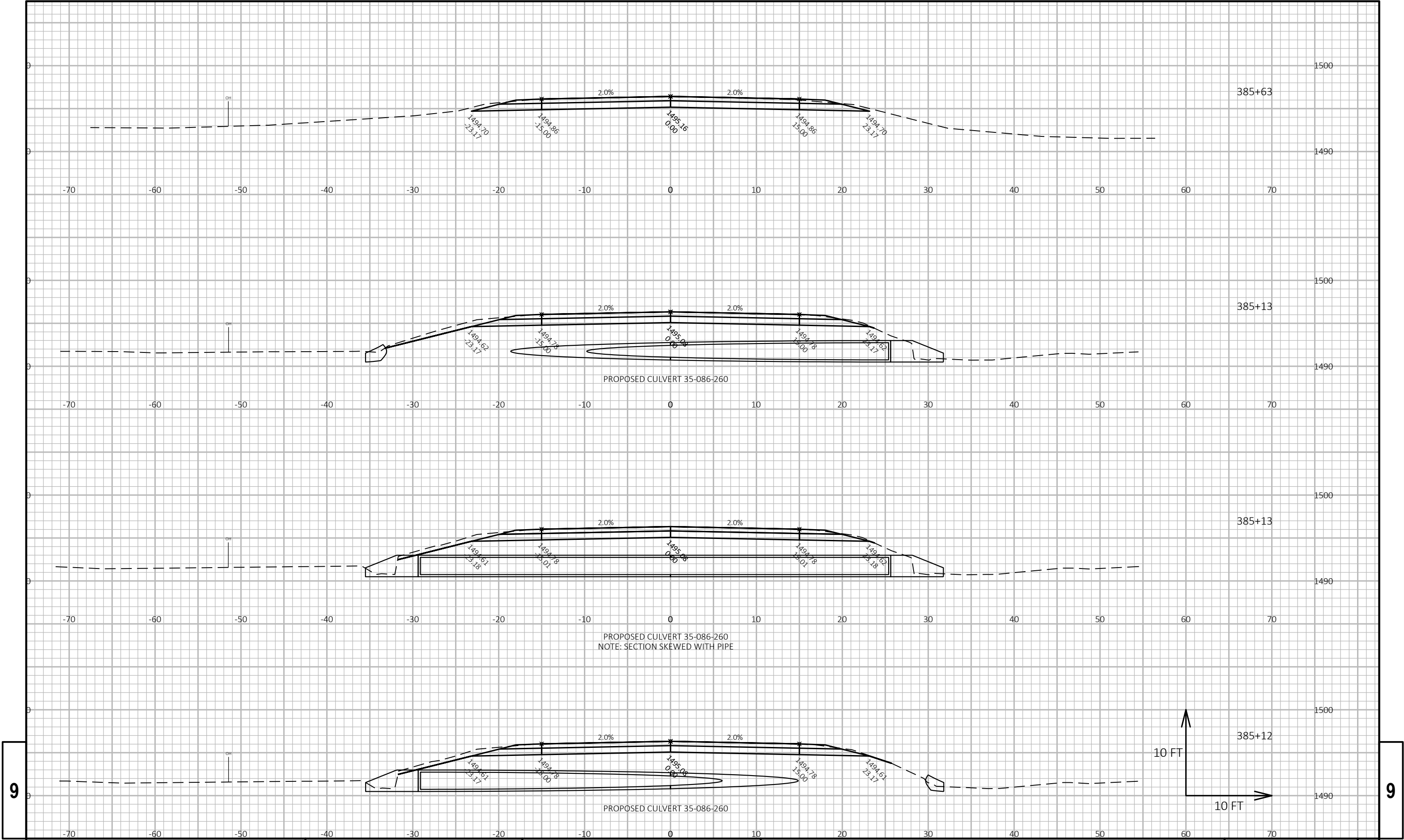
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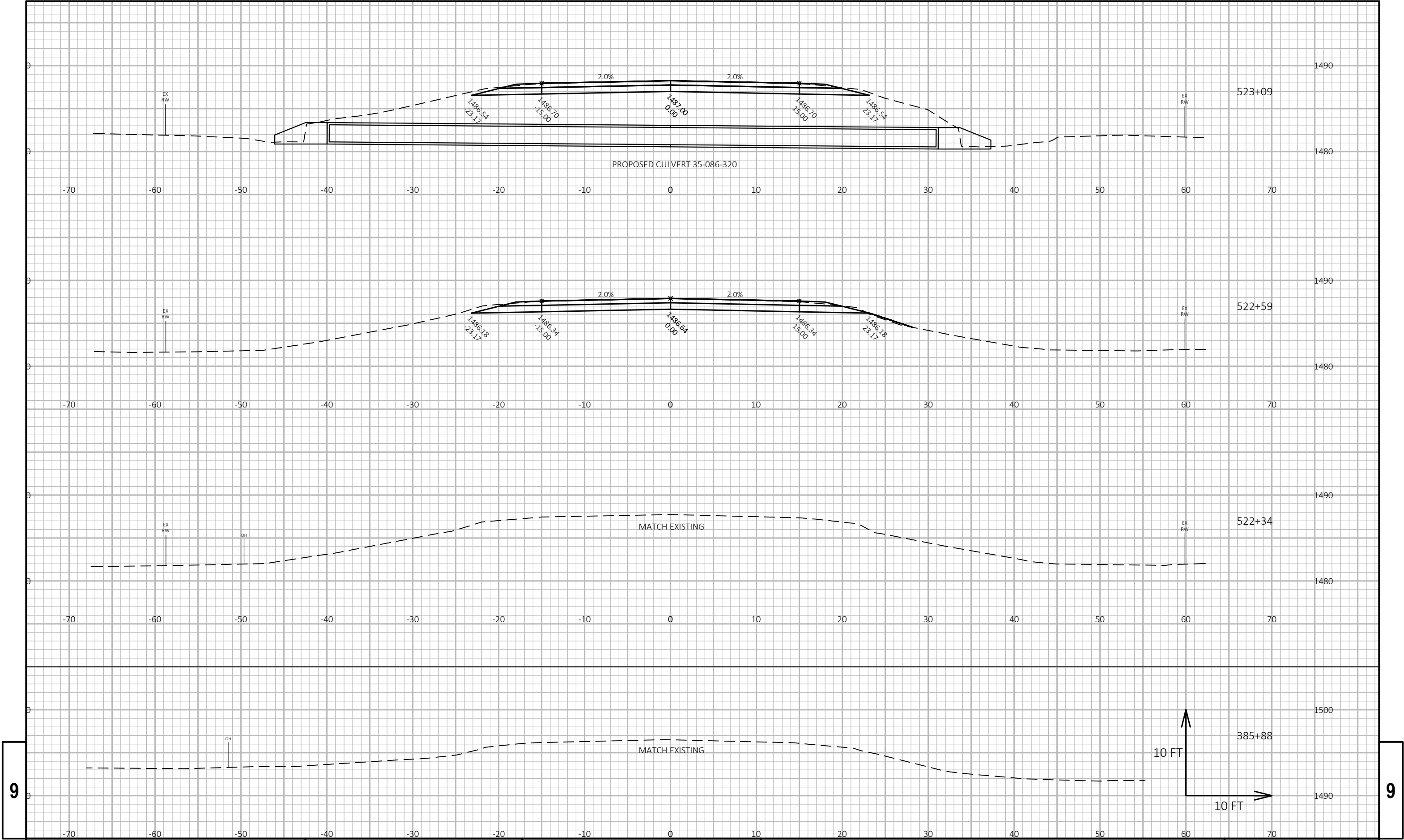






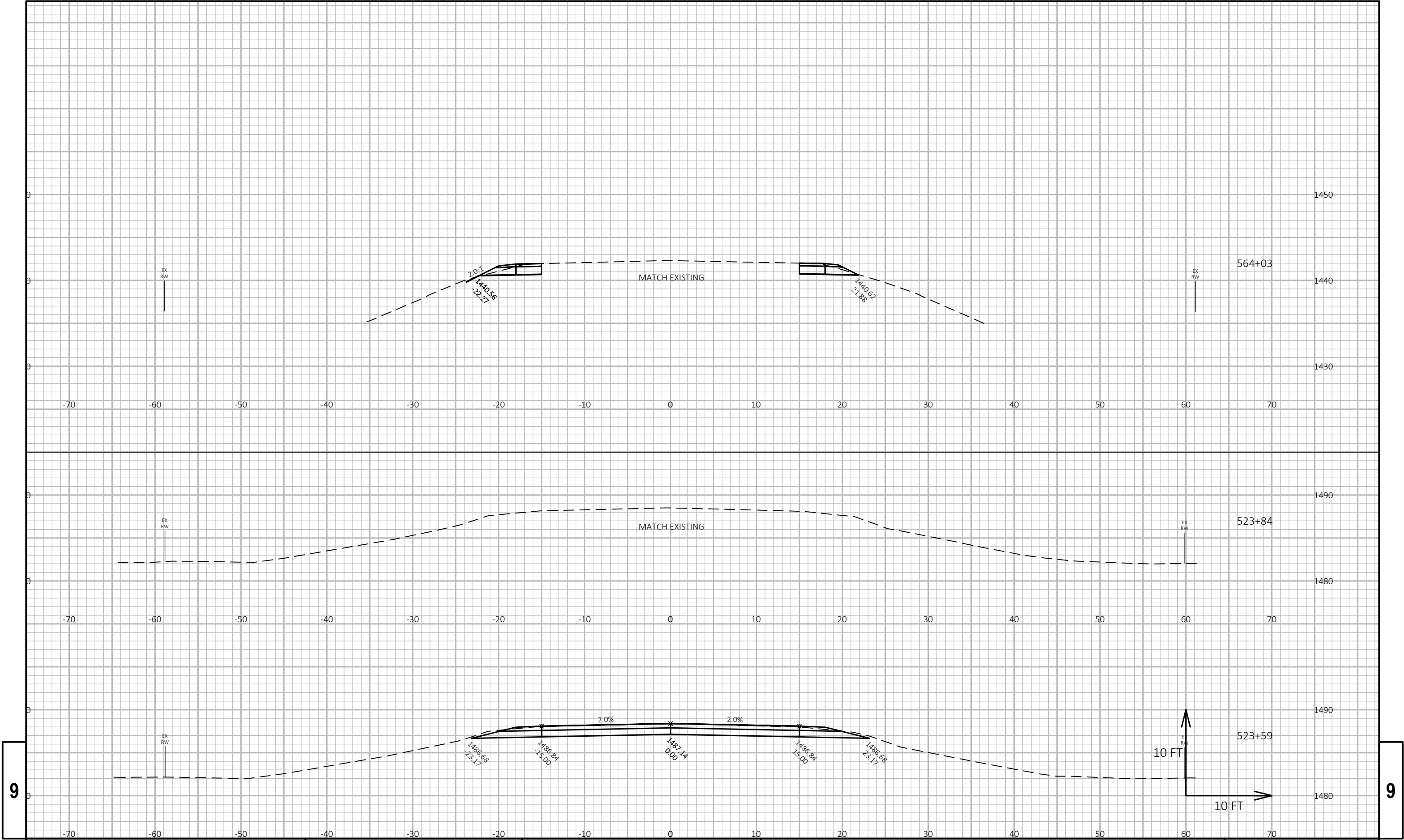
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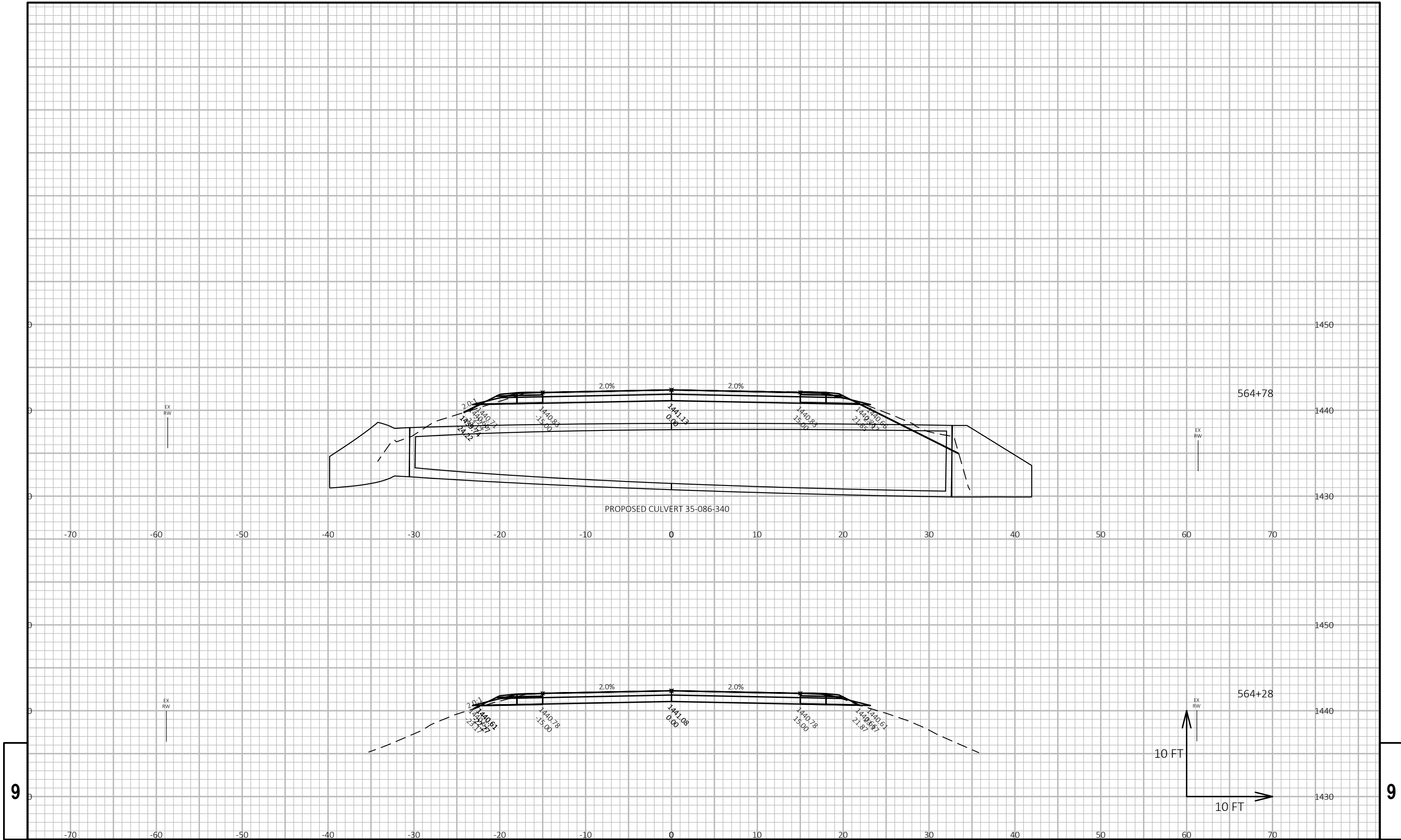
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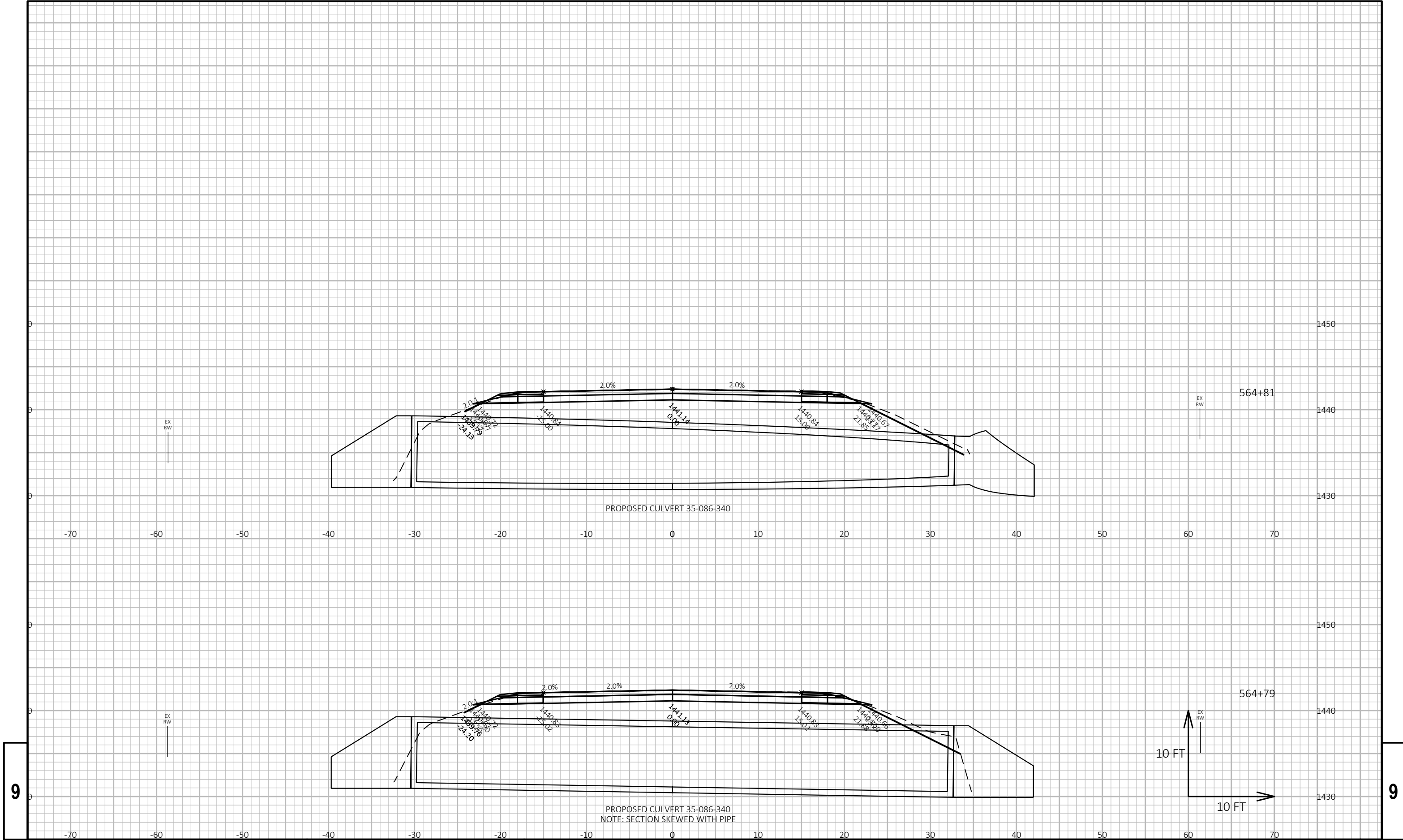
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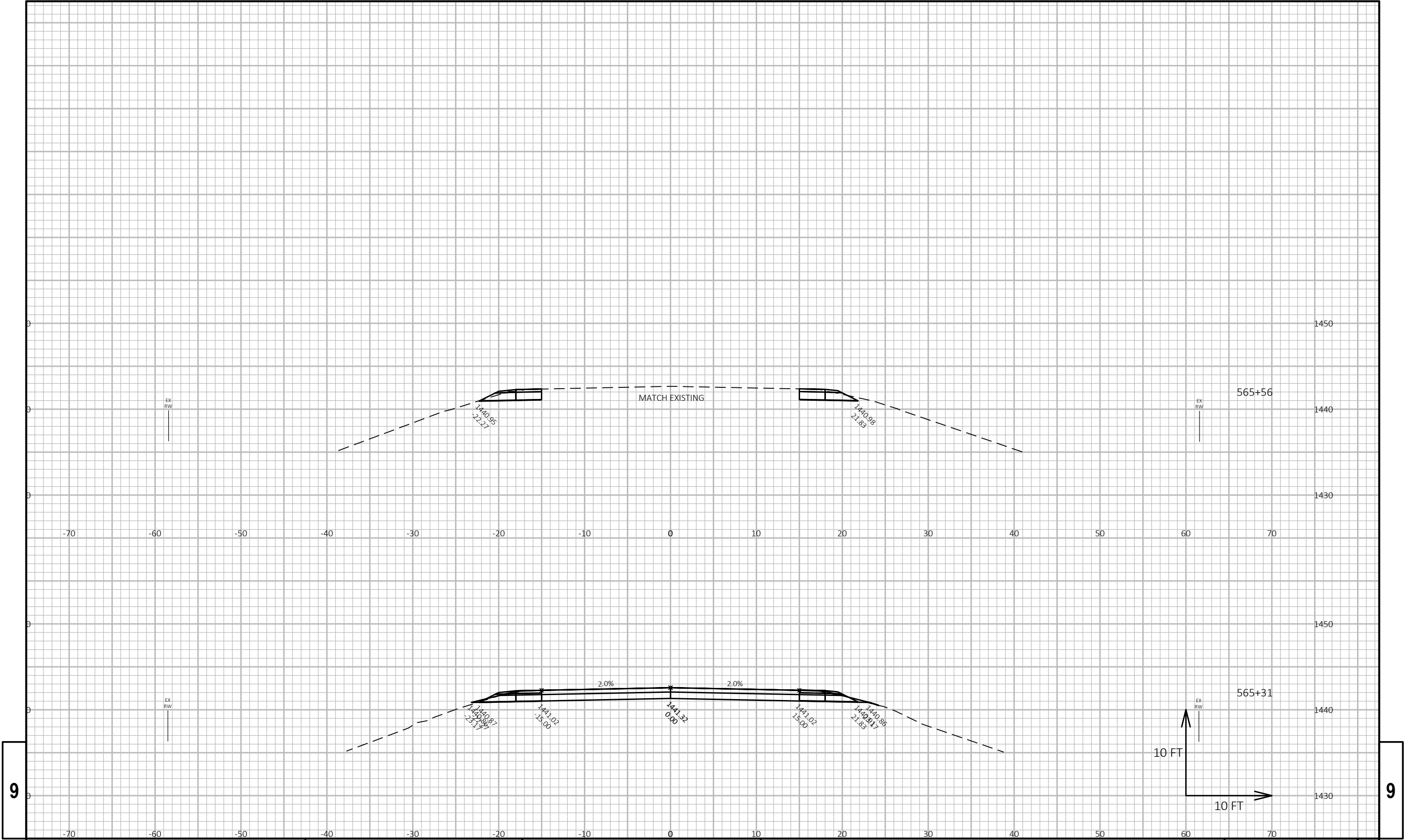


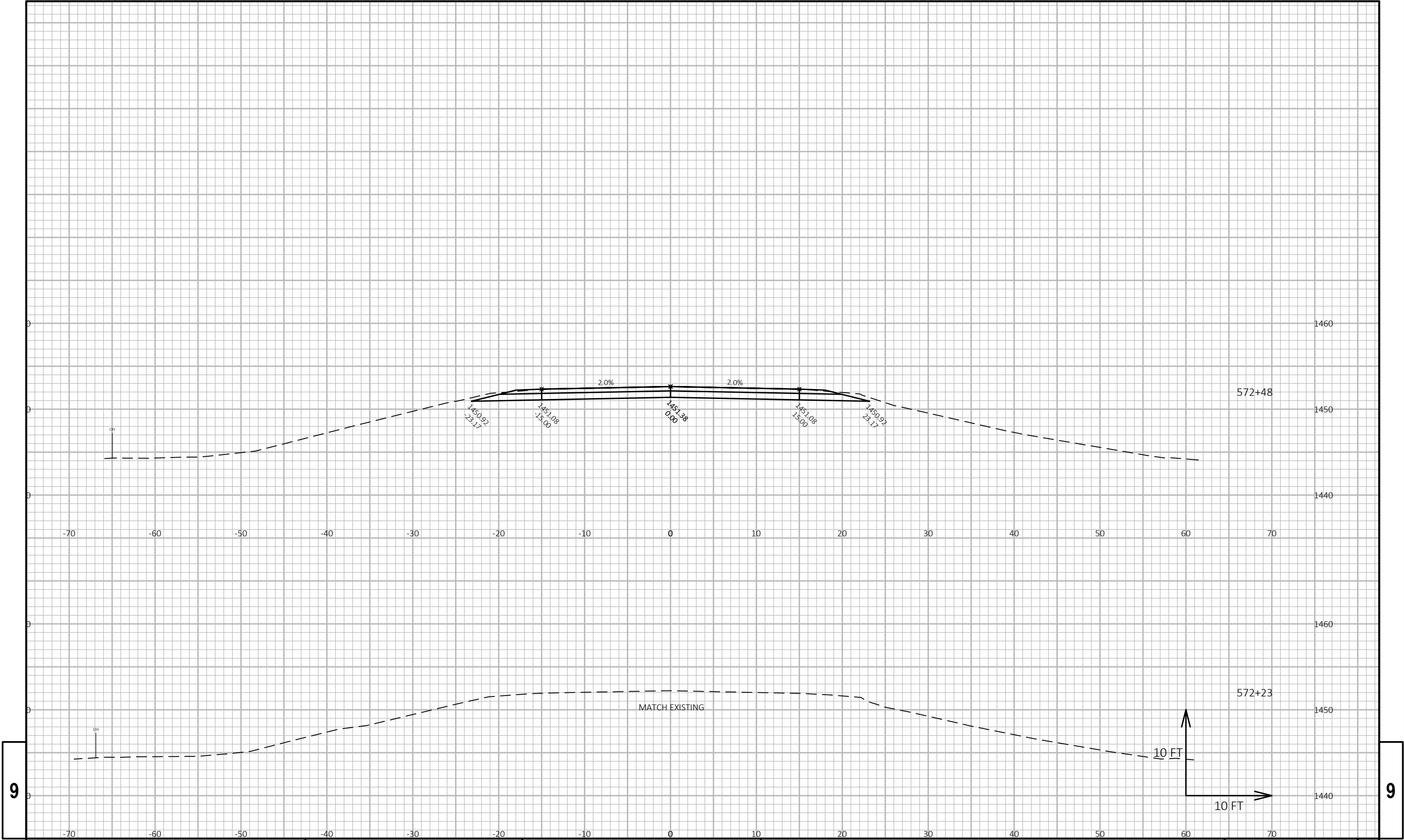
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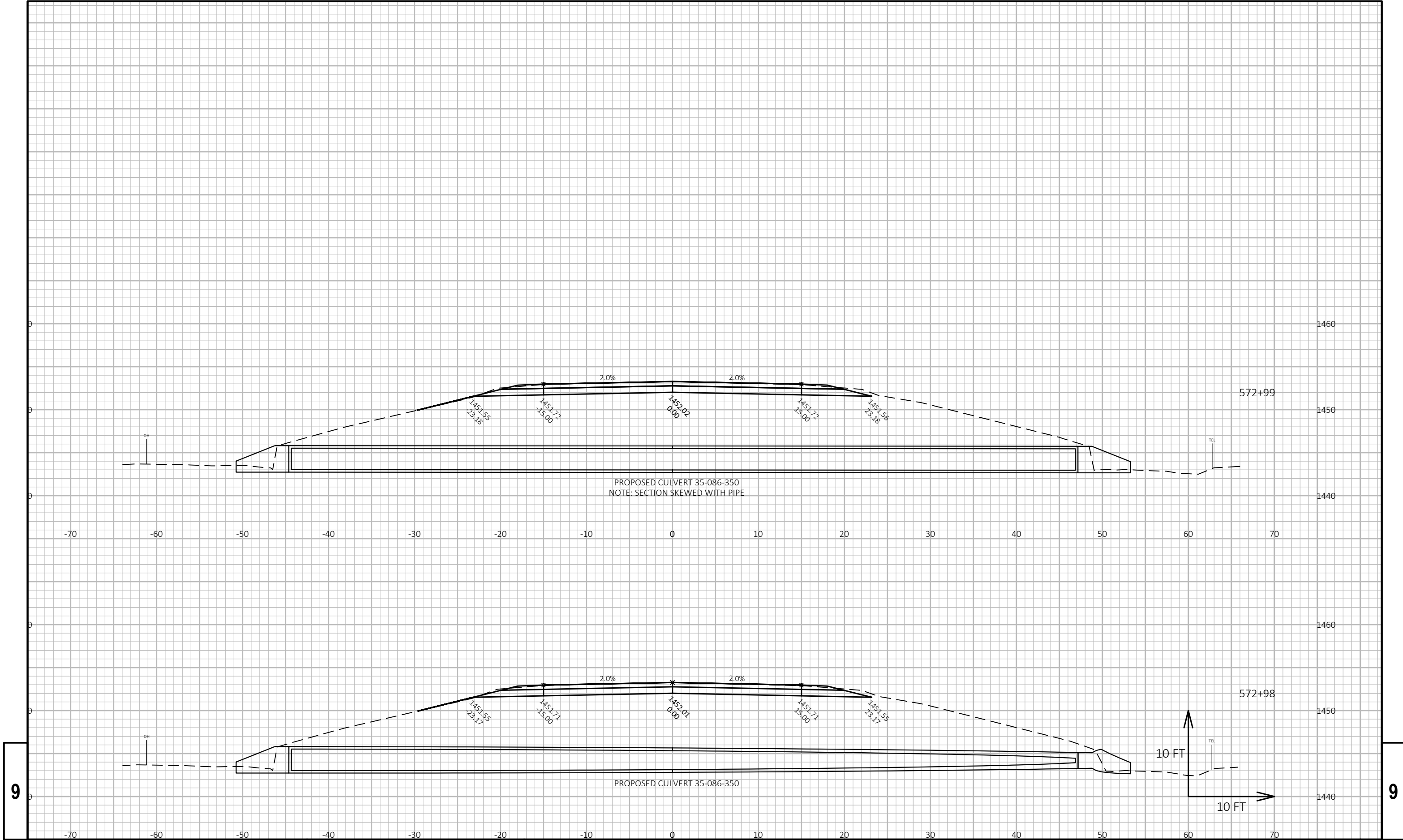
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PROJECT NO: 9215-01-63/73

HWY: STH 86

COUNTY: LINCOLN

CROSS SECTIONS: STH 86 CULVERTS

SHEET

199

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FILE NAME : S:\DESIGN\DESIGN PROJECTS\NC REGION PROJECTS\9215-01-03 (STH 86)\C3D\SHEETSPLAN\090201_XS2.DWG
LAYOUT NAME - 19

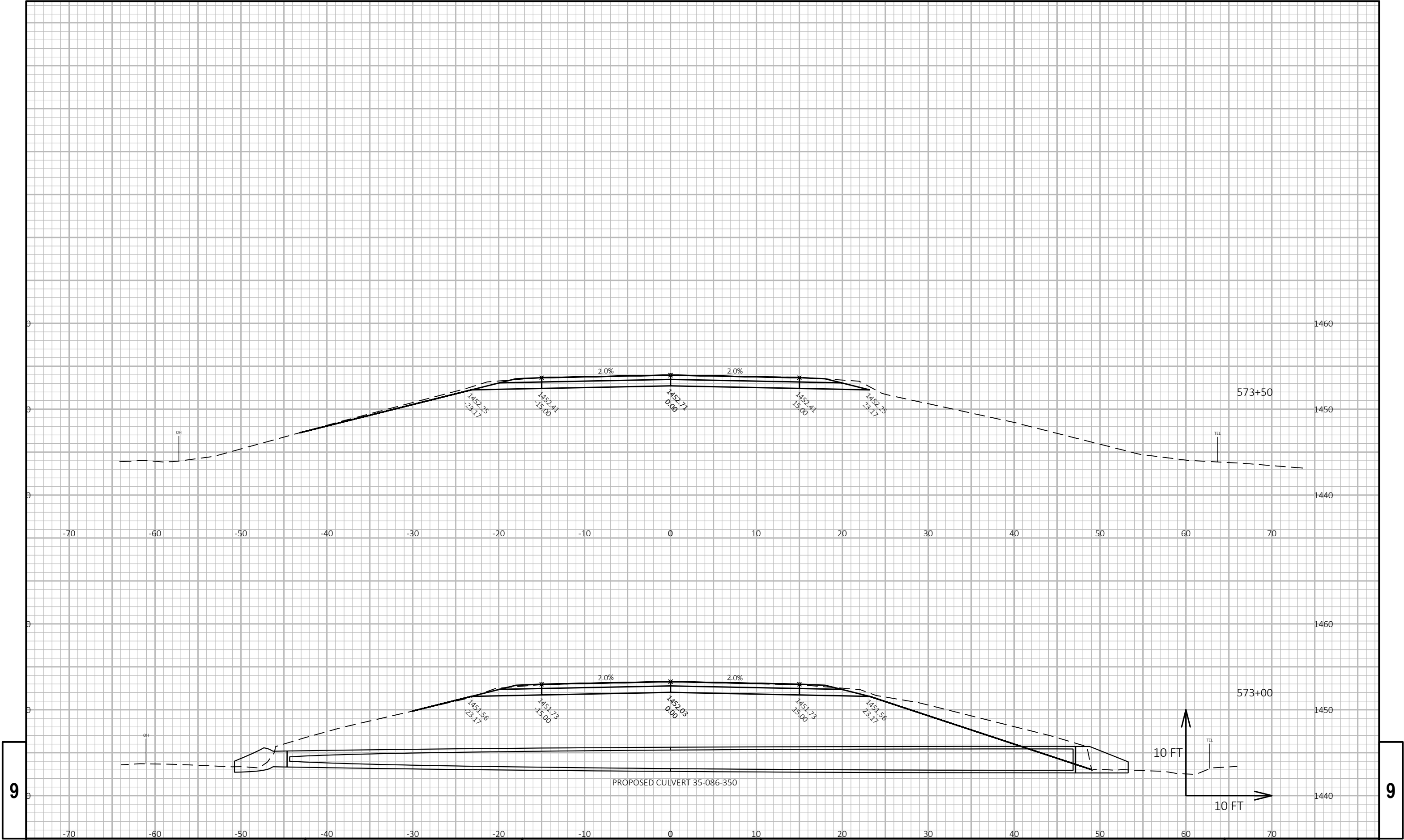
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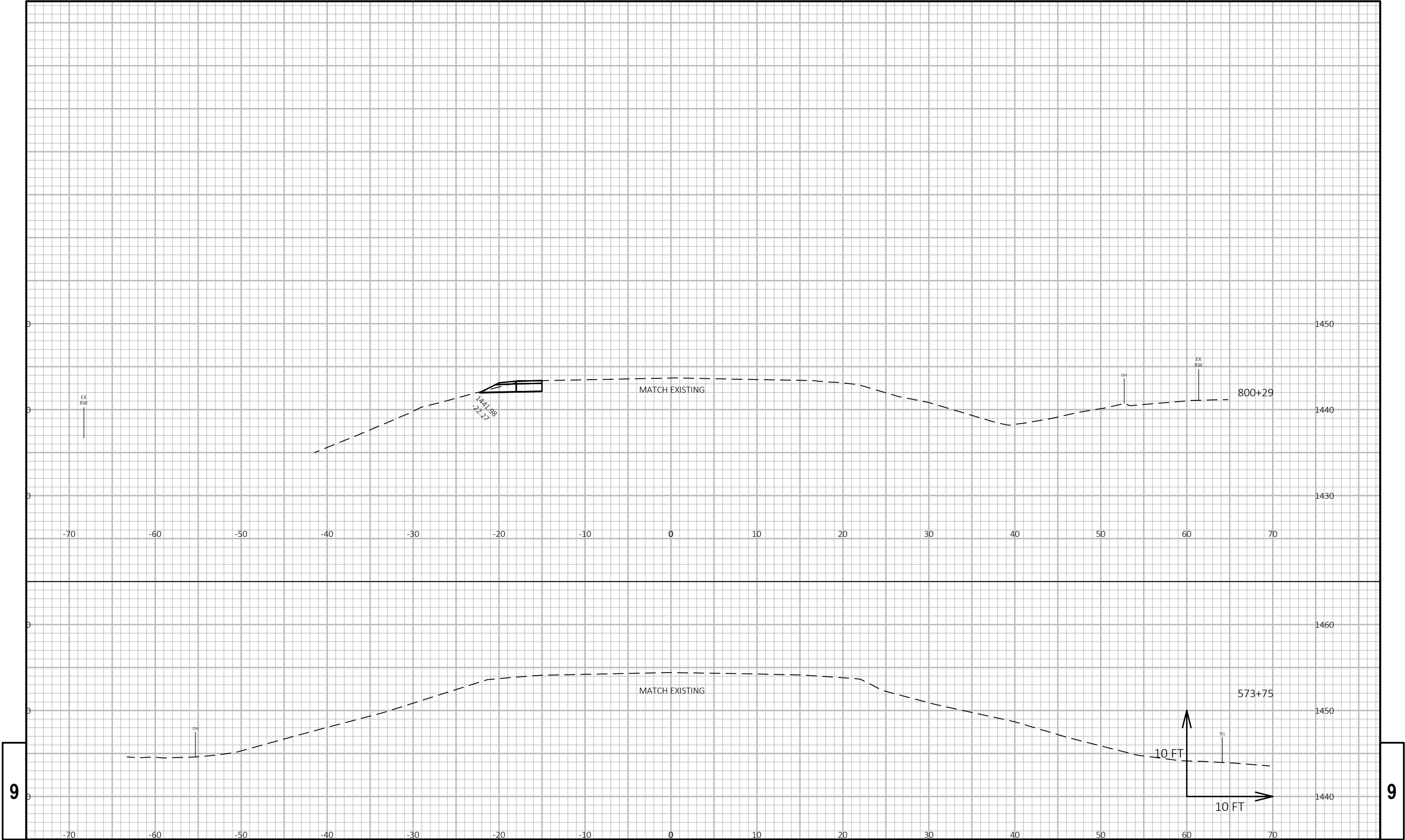
PLOT BY : ADAM OSYPOWSKI

PLOT NAME :

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

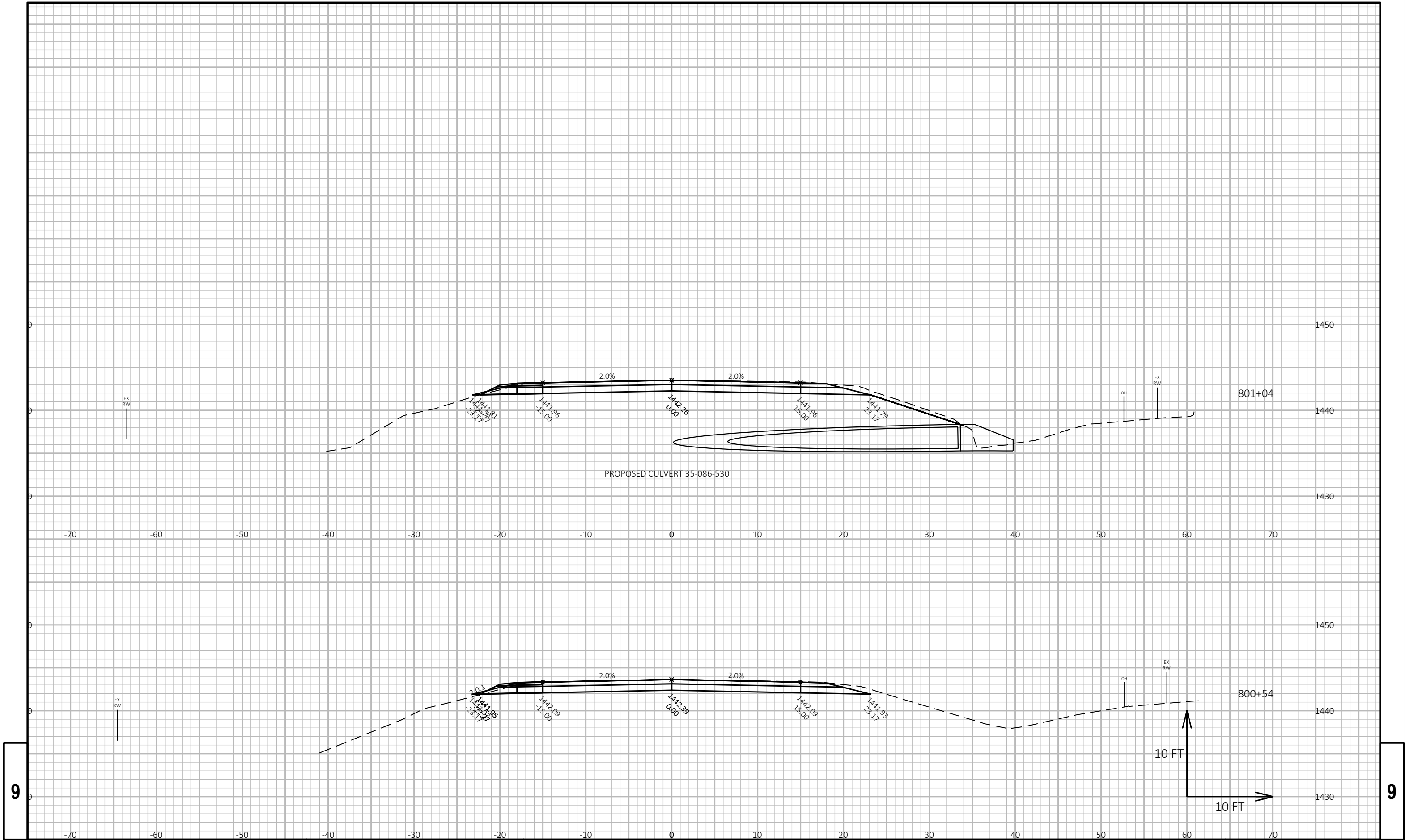
WISDOT/CADDIS SHEET 49

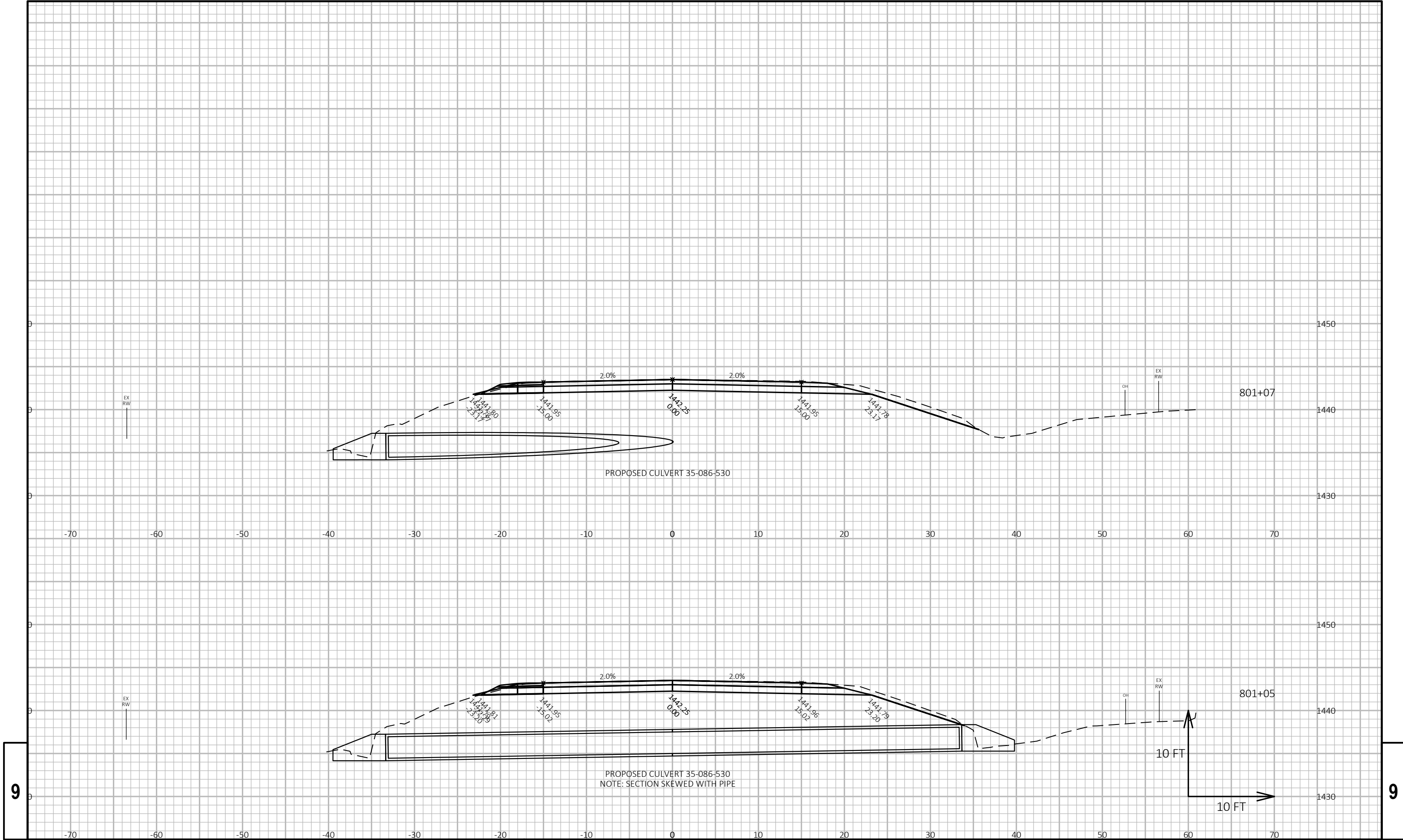


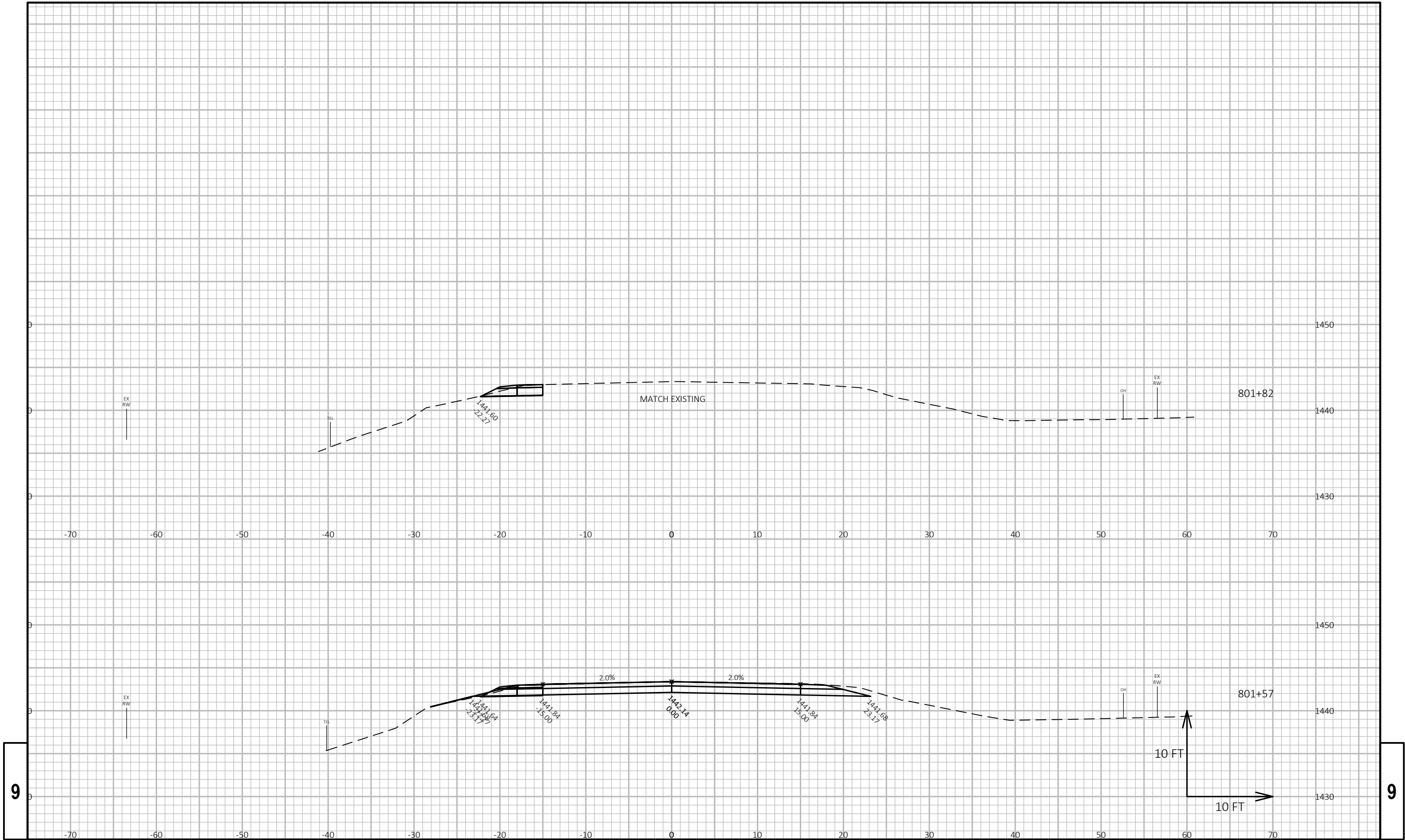


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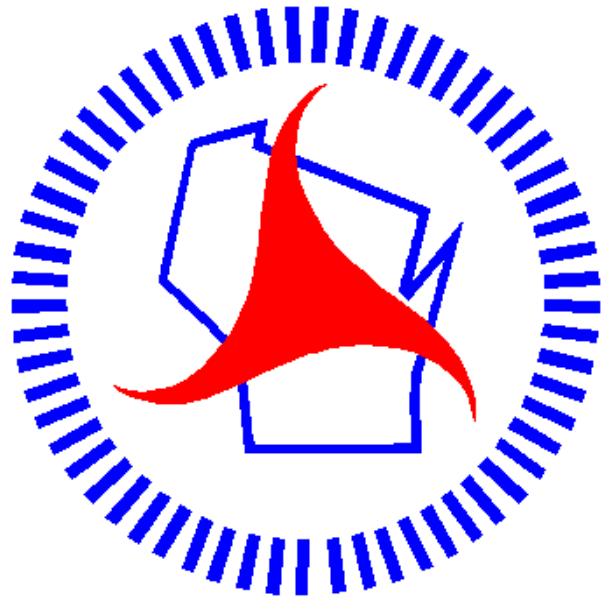
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Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

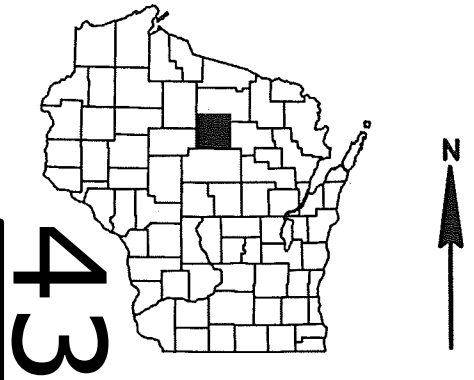
<http://www.dot.wisconsin.gov>

RHI MAY 2019
PROJECT ID: 9215-01-65
WITH: 9215-01-63 & 9215-01-73
COUNTY: LINCOLN

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 46

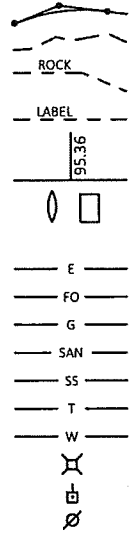


DESIGN DESIGNATION	9215-01-65
A.A.D.T.	2019 = 700
A.A.D.T.	2039 = 910
D.H.V.	= 100
D.D.	= 61/39
T.	= 7.1
DESIGN SPEED	= 60 MPH
ESALS	= N/A

CONVENTIONAL SYMBOLS

PROPERTY LINE	///
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

OMEGA - TOMAHAWK

N FK SPIRIT RVR/SQUAW CREEK BRIDGE

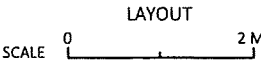
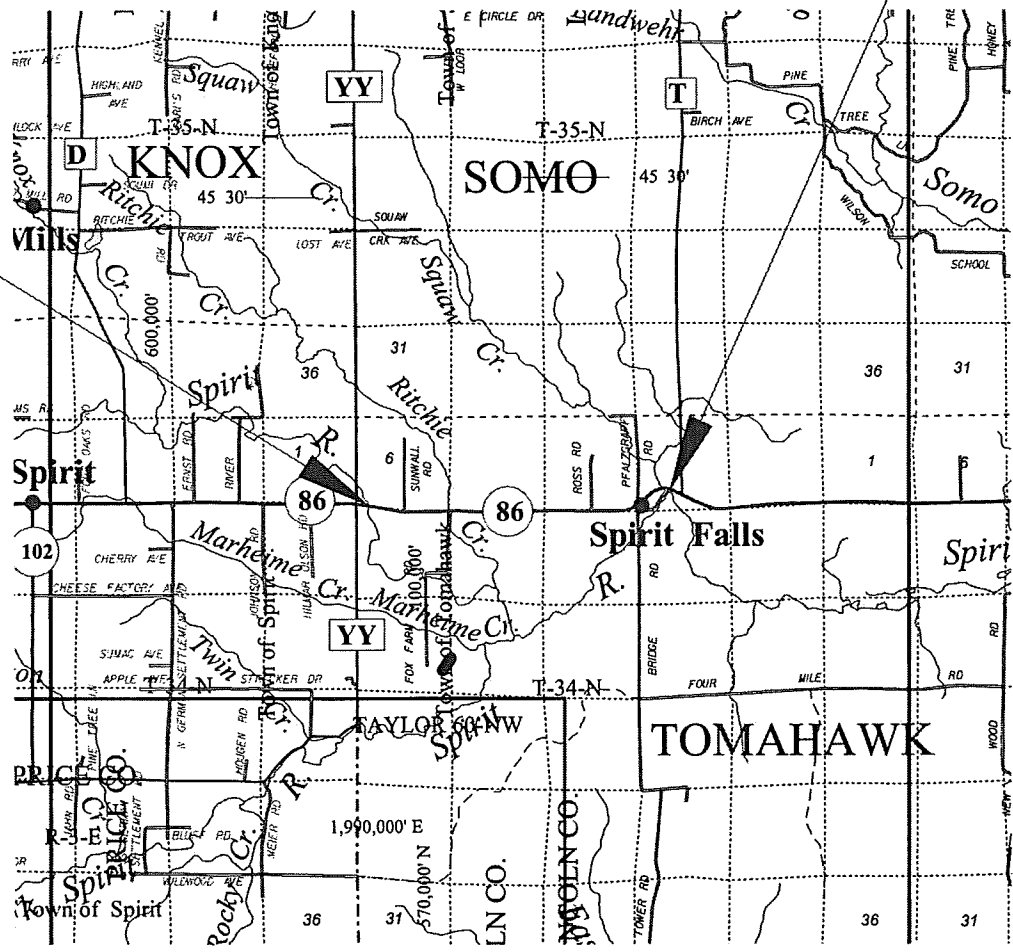
STH 86

LINCOLN COUNTY

STATE PROJECT NUMBER
9215-01-65

STH 86
STRUCTURE B-35-98

STH 86
STRUCTURE B-35-99



TOTAL NET LENGTH OF CENTERLINE = N/A

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, LINCOLN COUNTY, NAD83 (YEAR), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. VERTICAL DATUM IS NAVD 88.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9215-01-65	WISC 2019317	1

ORIGINAL PLANS PREPARED BY

OMNI ASSOCIATES

WISCONSIN PROFESSIONAL ENGINEER
KRISTOFER R. OLSON
E-35236
APPLETON, WI
2/1/19

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	OMNI ASSOCIATES INC.
Designer	OMNI ASSOCIATES INC.
Project Manager	STACY HAGENBUCHER
Regional Examiner	
Regional Supervisor	MIKE WENDT

APPROVED FOR THE DEPARTMENT

DATE: 2/1/19 *Signature*

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2

GENERAL NOTES

LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

WHEN THE QUANTITY OF THE ITEM OF BASE OR ASPHALT PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE THE NORMAL CONSTRUCTION LIMITS.

UTILITIES - PROJECT ID 9215-01-65

COMMUNICATIONS

CENTURYLINK
20 S WILSON AVE
RICE LAKE, WI 54868
ATTN: MONTY PARKER
(715) 234-5528
MONTY.PARKER@CENTURYLINK.COM

ELECTRICITY

PRICE ELECTRIC COOPERATIVE INC
P.O. BOX 110
PHILLIPS, WI 54555
ATTN: BEN ORYSEN
(715) 339-2155
BORYSEN@PRICE-ELECTRIC.COM

OTHER CONTACTS

DNR LIAISON

DEPARTMENT OF NATURAL RESOURCES
NORTHERN REGION HEADQUARTERS
107 SUTLIFF AVE
RHINELANDER, WI 54501
ATTN: WENDY HENNIGES
TELEPHONE: 715-365-8916

THE CONTRACTOR SHALL NOTIFY DIGGER'S HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGER'S HOTLINE MUST BE CONTACTED SEPERATELY.

DIGGERSHOTLINE

Dial 811 or (800) 242-8511

www.DiggersHotline.com

PROJECT NO: 9215-01-65

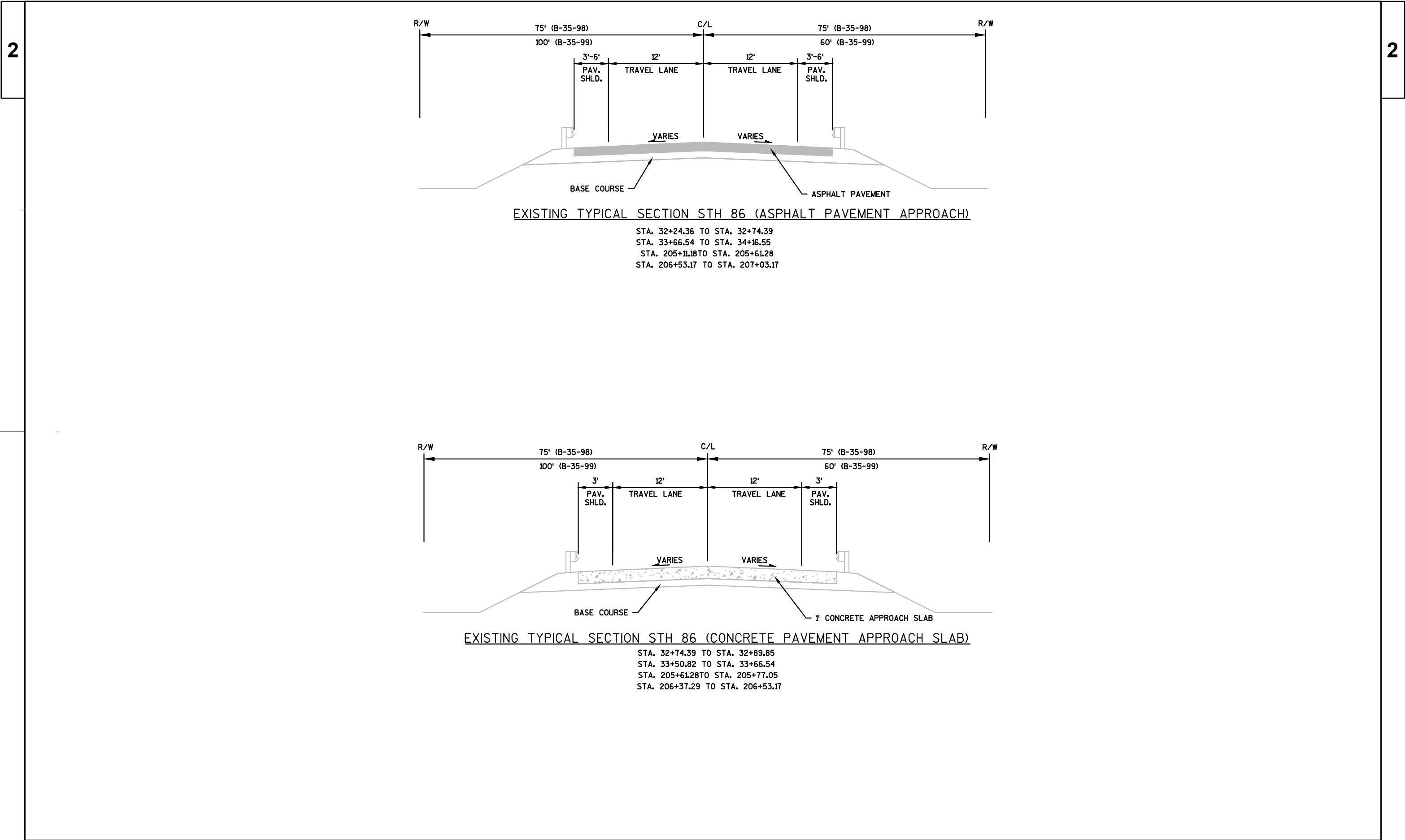
HWY: STH 86

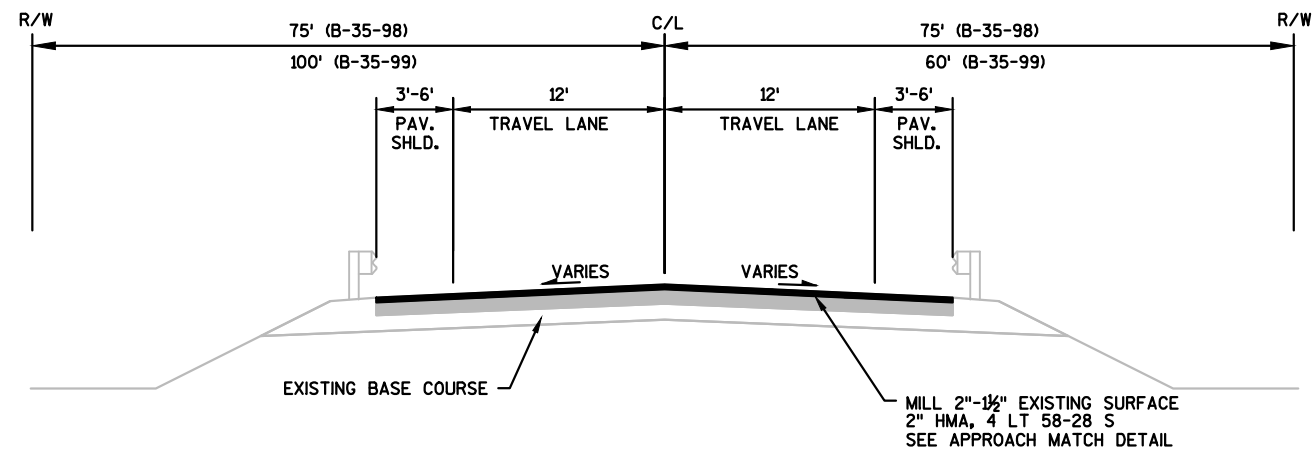
COUNTY: LINCOLN

GENERAL NOTES AND UTILITY CONTACTS

SHEET: 2

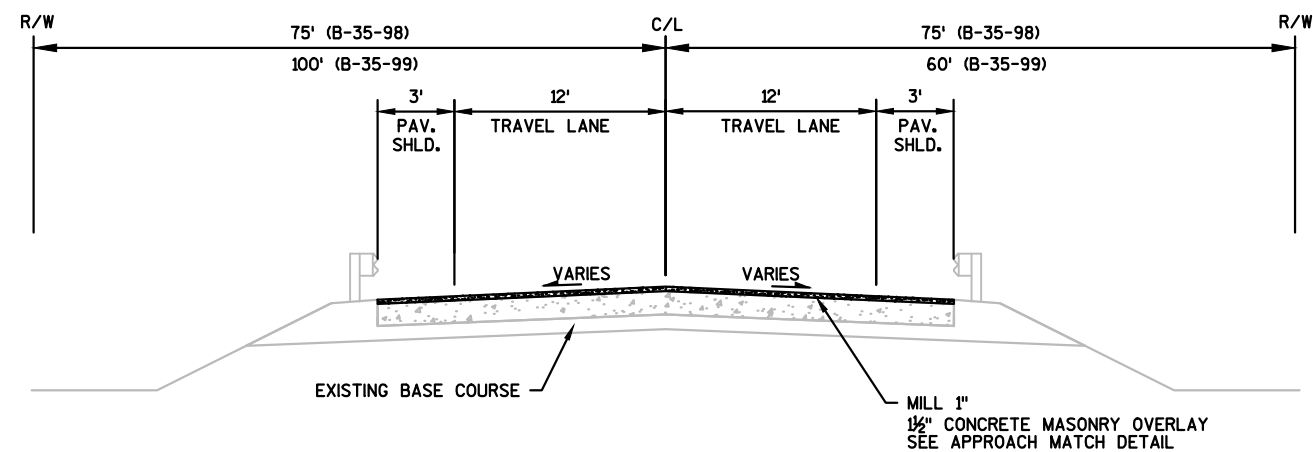
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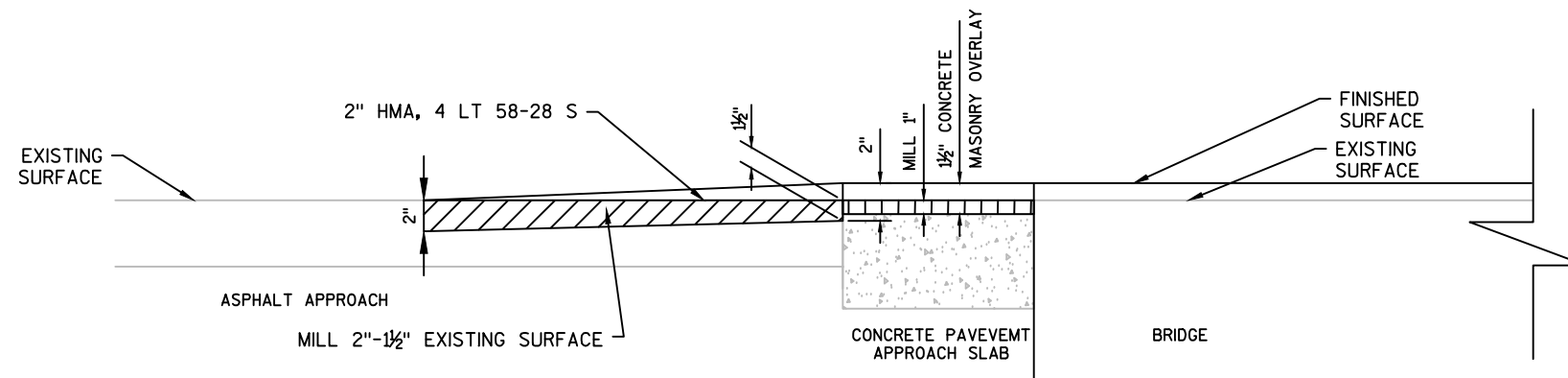
FINISHED TYPICAL SECTION STH 86 (ASPHALT PAVEMENT APPROACH)

STA. 32+24.36 TO STA. 32+74.39
STA. 33+66.54 TO STA. 34+16.55
STA. 205+11.87 TO STA. 205+61.28
STA. 206+53.17 TO STA. 207+03.17



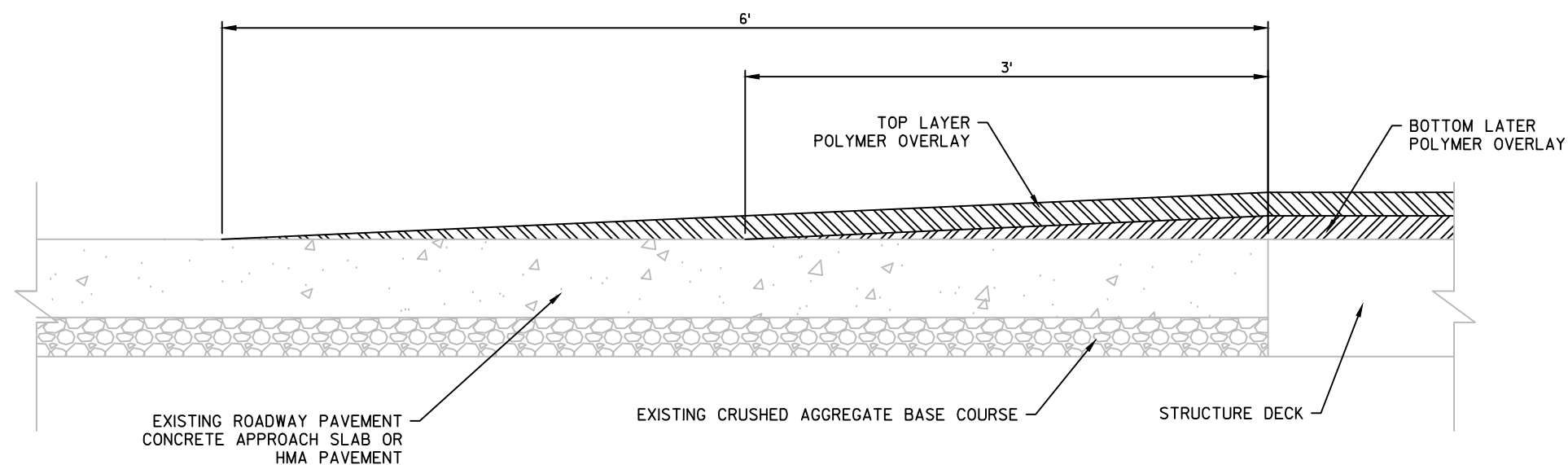
FINISHED TYPICAL SECTION STH 86 (CONCRETE PAVEMENT APPROACH SLAB)

STA. 32+74.39 TO STA. 32+89.85
STA. 33+50.82 TO STA. 33+66.54
STA. 205+61.28 TO STA. 205+77.05
STA. 206+37.29 TO STA. 206+53.17



APPROACH MATCH DETAIL STH 86

B-35-98, B-35-99



POLYMER OVERLAY TRANSITION DETAIL

NOTE:
PLYMER OVERLAY TO BE PLACED FULL WIDTH
COVERING PAVEMENT AND SHOULDERS.

PLACE AFTER MILLING AND HMA APPROACH
PAVEMENT COMPLETED.

POLYMER TRANSITION INCIDENTAL TO "POLYMER
OVERLAY" BID ITEM ON STRUCTURE PLAN.

1.

DRAWINGS SHOW TRAFFIC CONTROL FOR A TYPICAL SITUATION. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED DEPENDING ON METHODS OR SEQUENCE OF OPERATIONS.
2.

ADJUST SIGN SPACING TO AVOID CONFLICT WITH AND TO PROVIDE A MINIMUM SPACING OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.
3.

ALL SIGNS SHALL BE 48" x 48" UNLESS OTHERWISE NOTED.
4.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
5.

ALL DETOUR ASSEMBLIES SHALL HAVE ORANGE DIRECTIONAL ARROWS.
6.

ALL TRAFFIC CONTROL SIGNING WILL CONFORM TO THE WISCONSIN MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.
7.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARDS SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM OF 1500 FEET IN FRONT OF DRUMS.
8.

IF LANE CLOSURES ARE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.
9.

WARNING LIGHTS SHALL NOT BE WORKING ON "COVERED" OR "DOWNED" SIGN OR BARRICADE.
10.

DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" LIGHTS.
11.

FOR NIGHTTIME OPERATION, ALL DRUMS IN TAPERS SHALL HAVE A TYPE C WARNING LIGHT.
12.

FIXED MESSAGE SIGNS SHALL BE PLACED APPROXIMATELY AT THE PROJECT LOCATION, ONE WEEK IN ADVANCE OF INITIAL LANE CLOSURE AND AS NEEDED THROUGHOUT THE PROJECT.
13.

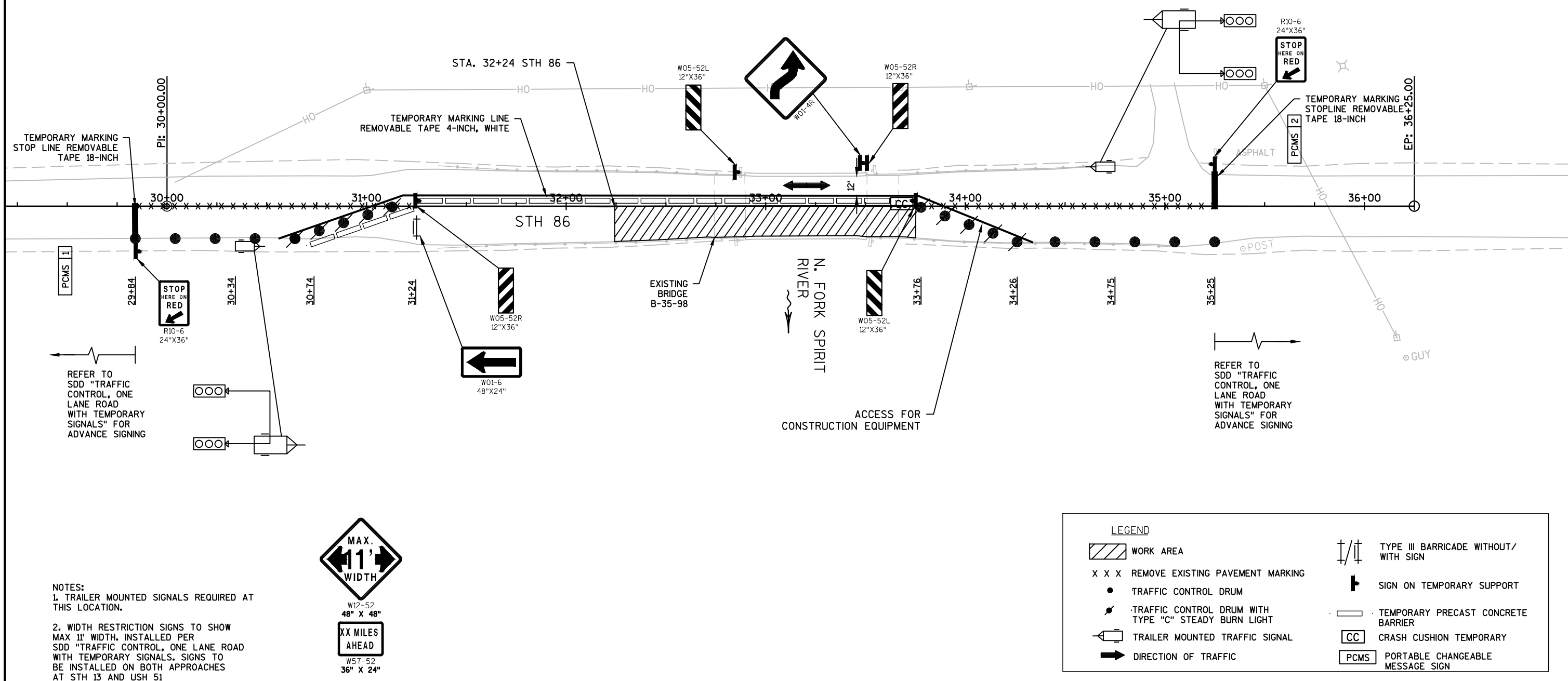
LAYOUT INFORMATION PROVIDED IS NOT INTENDED TO REPLACE WHAT IS PROVIDED IN APPLICABLE STANDARD DETAIL DRAWINGS.
14.

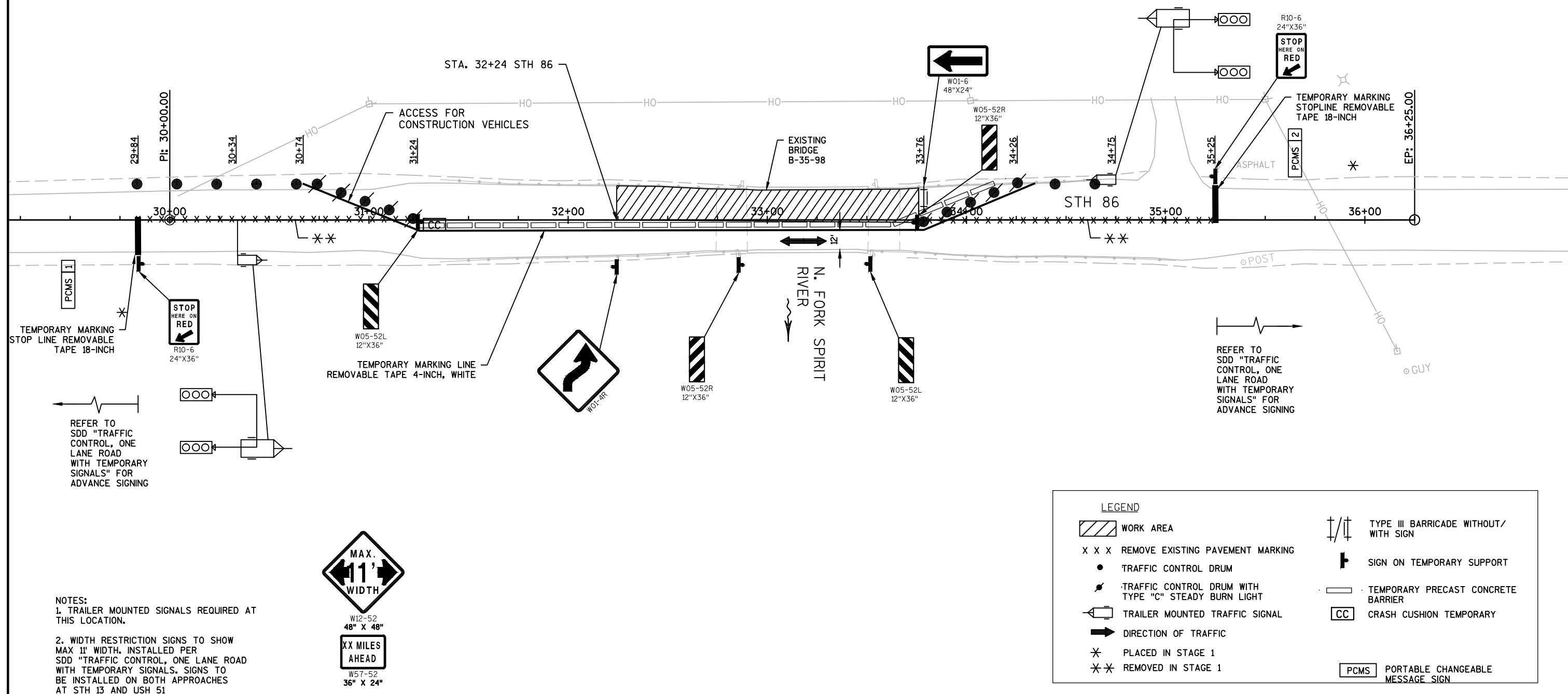
SEE ADDITIONAL TRAFFIC CONTROL DETAIL SHEETS AND STANDARD DETAIL DRAWINGS FOR ADDITIONAL TRAFFIC CONTROL REQUIREMENTS.

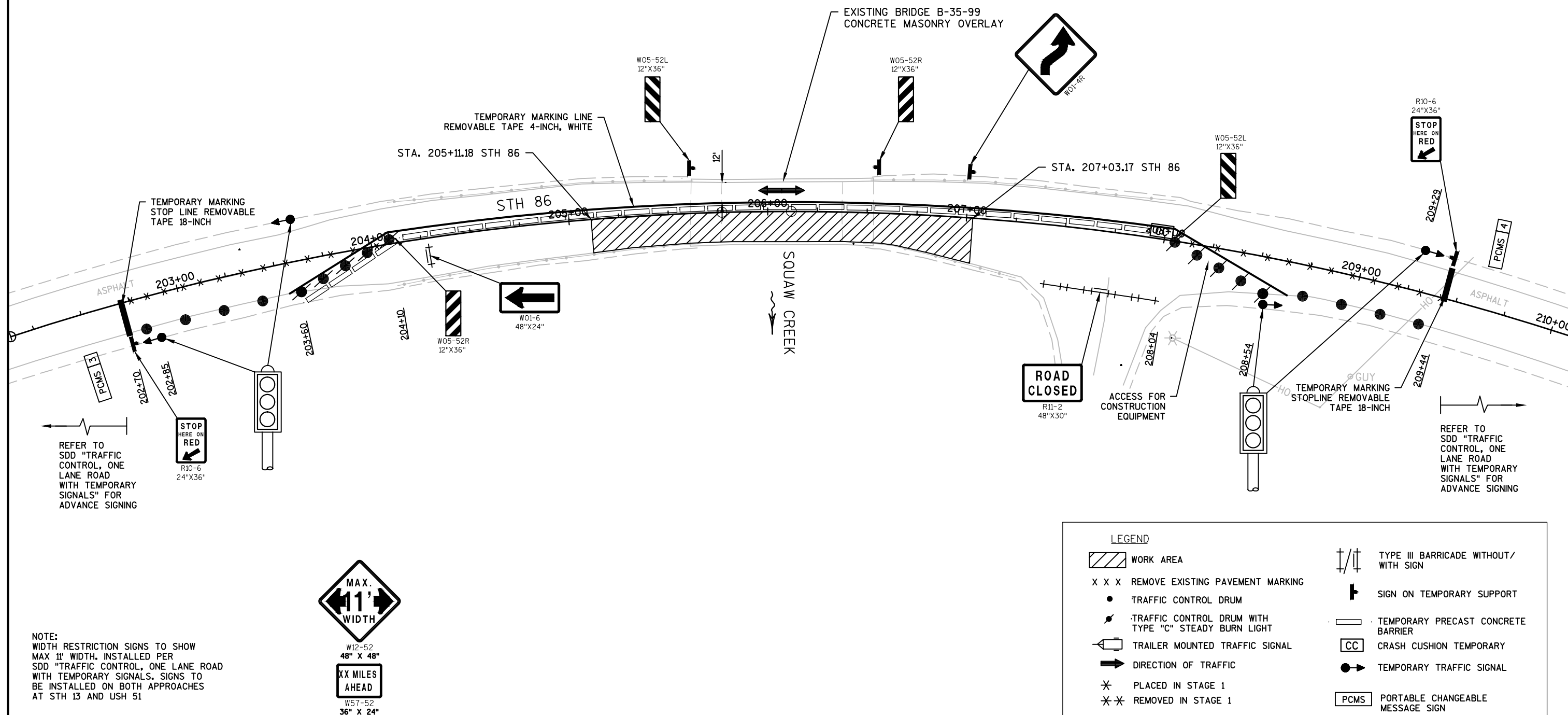
PORTABLE CHANGEABLE MESSAGE SIGNS

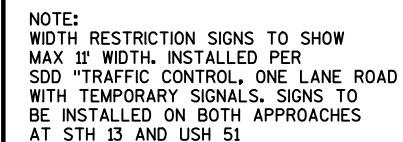
			PRIOR TO CONSTRUCTION		STAGE 1		STAGE 2	
SITE NO	LOCATION	ROADWAY CONDITION/ CONSTRUCTION	PHASE I (2 SEC)	PHASE II (2 SEC)	PHASE I (2 SEC)	PHASE II (2 SEC)	PHASE I (2 SEC)	PHASE II (2 SEC)
PCMS 1	ON EB STH 86 AT B-35-98	GENERAL	STH 86 BRIDGE WORK	BEGINS XX/XX/XX	(NO MESSAGE)		(NO MESSAGE)	
PCMS 2	ON WB STH 86 AT B-35-98	GENERAL	STH 86 BRIDGE WORK	BEGINS XX/XX/XX	(NO MESSAGE)		(NO MESSAGE)	
PCMS 3	ON EB STH 86 AT B-35-99	GENERAL	STH 86 BRIDGE WORK	BEGINS XX/XX/XX	(NO MESSAGE)		(NO MESSAGE)	
PCMS 4	ON WB STH 86 AT B-35-99	GENERAL	STH 86 BRIDGE WORK	BEGINS XX/XX/XX	(NO MESSAGE)		(NO MESSAGE)	

PCMS TO BE INSTALLED SEVEN DAYS IN ADVANCE OF CONSTRUCTION









Estimate Of Quantities By Plan Sets

9215-01-65

Line	Item	Item Description	Unit	Total	Qty
0014	204.0120	Removing Asphaltic Surface Milling	SY	770.000	770.000
0030	213.0100	Finishing Roadway (project) 01. 9215-01-65	EACH	1.000	1.000
0036	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	5.000	5.000
0040	455.0605	Tack Coat	GAL	60.000	60.000
0050	460.5224	HMA Pavement 4 LT 58-28 S	TON	100.000	100.000
0052	465.0110	Asphaltic Surface Patching	TON	25.000	25.000
0056	502.3200	Protective Surface Treatment	SY	404.000	404.000
0058	502.3210	Pigmented Surface Sealer	SY	115.000	115.000
0060	509.0301	Preparation Decks Type 1	SY	12.000	12.000
0062	509.0302	Preparation Decks Type 2	SY	6.000	6.000
0064	509.0500	Cleaning Decks	SY	404.000	404.000
0066	509.0600	Cleaning Approaches	SY	216.000	216.000
0068	509.1500	Concrete Surface Repair	SF	13.000	13.000
0070	509.2000	Full-Depth Deck Repair	SY	2.000	2.000
0072	509.2500	Concrete Masonry Overlay Decks	CY	24.000	24.000
0074	509.2600	Concrete Masonry Overlay Approaches	CY	16.000	16.000
0076	509.5100.S	Polymer Overlay	SY	404.000	404.000
0078	509.9050.S	Cleaning Parapets	LF	296.000	296.000
0104	603.8000	Concrete Barrier Temporary Precast Delivered	LF	856.000	856.000
0106	603.8125	Concrete Barrier Temporary Precast Installed	LF	1,492.000	1,492.000
0118	614.0905	Crash Cushions Temporary	EACH	4.000	4.000
0134	619.1000	Mobilization	EACH	0.120	0.120
0176	643.0300	Traffic Control Drums	DAY	1,243.000	1,243.000
0180	643.0420	Traffic Control Barricades Type III	DAY	67.000	67.000
0184	643.0715	Traffic Control Warning Lights Type C	DAY	671.000	671.000
0186	643.0900	Traffic Control Signs	DAY	2,055.000	2,055.000
0192	643.1050	Traffic Control Signs PCMS	DAY	28.000	28.000
0196	643.5000	Traffic Control	EACH	0.200	0.200
0200	646.1020	Marking Line Epoxy 4-Inch	LF	381.000	381.000
0206	646.9000	Marking Removal Line 4-Inch	LF	772.000	772.000
0212	649.0150	Temporary Marking Line Removable Tape 4-Inch	LF	5,869.000	5,869.000
0214	649.0850	Temporary Marking Stop Line Removable Tape 18-Inch	LF	48.000	48.000
0224	661.0100	Temporary Traffic Signals for Bridges (structure) 01. B-35-98	LS	1.000	1.000
0226	661.0100	Temporary Traffic Signals for Bridges (structure) 02. B-35-99	LS	1.000	1.000
0228	690.0150	Sawing Asphalt	LF	147.000	147.000
0238	SPV.0025	Special 01. Abutment Undercut Slurry Backfill	CF	58.000	58.000

2

SEQUENCE OF OPERATIONS				
STRUCTURE: B-35-98 STH 86				
PRE - TIMED CYCLE 1 = 78 seconds				
TIME: 8:00 AM - 6:00 PM				
INTERVAL	EB	WB	INTERVAL LENGTH (SEC)	% OF CYCLE
PHASE A	G	R	15	19.2%
CLEARANCE	Y	R	5	6.4%
CLEARANCE	R	R	19	24.4%
PHASE B	R	G	15	19.2%
CLEARANCE	R	Y	5	6.4%
CLEARANCE	R	R	19	24.4%
			78	100.0%

SEQUENCE OF OPERATIONS				
STRUCTURE: B-35-98 STH 86				
PRE - TIMED CYCLE 2 = 70 seconds				
TIME: 6:00 PM - 8:00 AM				
INTERVAL	EB	WB	INTERVAL LENGTH (SEC)	% OF CYCLE
PHASE A	G	R	11	15.7%
CLEARANCE	Y	R	5	7.1%
CLEARANCE	R	R	19	27.1%
PHASE B	R	G	11	15.7%
CLEARANCE	R	Y	5	7.1%
CLEARANCE	R	R	19	27.1%
			70	100.0%

NOTES:
1. G = GREEN, Y = YELLOW, R = RED

2. THE ALL-RED CLEARANCE (INTERVAL 3 & 6) IS BASED ON A STOPLINE TO STOPLINE DISTANCE = 540 FT. IF THIS DISTANCE IS MODIFIED IN THE FIELD, CONTACT CHRIS DROES, NC REGION, AT 715-365-5749 FOR TRAFFIC TIMING MODIFICATIONS.

PROJECT NO: 9215-01-65	HWY: STH 86	COUNTY: LINCOLN	SEQUENCE OF OPERATIONS	SHEET: 12	E
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FILE NAME: F:\TR\JOBS\E2297A17\CIVIL 3D 2014 B-35-99 B-35-98\SHEETS\PLAN\92150165_026101-tc seq

ORIGINATOR: OMNNI ASSOCIATES

ORIG. DATE: 4/12/2016

REV. DATE: 11/26/2018

PRINT DATE: November 26, 2018

2

SEQUENCE OF OPERATIONS				
STRUCTURE: B-35-99 STH 86				
PRE - TIMED CYCLE 1 = 86 seconds				
TIME: 8:00 AM - 6:00 PM				
INTERVAL	EB	WB	INTERVAL LENGTH (SEC)	% OF CYCLE
PHASE A	G	R	16	18.6%
CLEARANCE	Y	R	5	5.8%
CLEARANCE	R	R	22	25.6%
PHASE B	R	G	16	18.6%
CLEARANCE	R	Y	5	5.8%
CLEARANCE	R	R	22	25.6%
			86	100.0%

SEQUENCE OF OPERATIONS				
STRUCTURE: B-35-99 STH 86				
PRE - TIMED CYCLE 2 = 76 seconds				
TIME: 6:00 PM - 8:00 AM				
INTERVAL	EB	WB	INTERVAL LENGTH (SEC)	% OF CYCLE
PHASE A	G	R	11	14.5%
CLEARANCE	Y	R	5	6.6%
CLEARANCE	R	R	22	28.9%
PHASE B	R	G	11	14.5%
CLEARANCE	R	Y	5	6.6%
CLEARANCE	R	R	22	28.9%
			76	100.0%

NOTES:
1. G = GREEN, Y = YELLOW, R = RED

2. THE ALL-RED CLEARANCE (INTERVAL 3 & 6) IS BASED ON A STOPLINE TO STOPLINE DISTANCE = 675 FT. IF THIS DISTANCE IS MODIFIED IN THE FIELD, CONTACT CHRIS DROES, NC REGION, AT 715-365-5749 FOR TRAFFIC TIMING MODIFICATIONS.

PROJECT NO: 9215-01-65	HWY: STH 86	COUNTY: LINCOLN	SEQUENCE OF OPERATIONS	SHEET: 12	E
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FILE NAME: F:\TR\JOBS\E2297A17\CIVIL 3D 2014 B-35-99 B-35-98\SHEETS\PLAN\92150165_026101-tc seq

ORIGINATOR: OMNNI ASSOCIATES

ORIG. DATE: 4/12/2016

REV. DATE: 11/26/2018

PRINT DATE: November 26, 2018

REMOVING ASPHALTIC SURFACE MILLING

PROJECT	STATION TO STATION	LOCATION	204.0120 SY
9215-01-65	32+24.36 - 32+74.39	STH 86/B-35-98	190
	33+66.54 - 34+16.55	STH 86/B-35-98	190
	205+11.18 - 205+61.18	STH 86/B-35-99	190
	206+53.17 - 207+03.17	STH 86/B-35-99	200
TOTAL			770

SAWING ASPHALT

PROJECT	STATION	LOCATION	690.0150 SAWING ASPHALT LF
9215-01-65	32+24.36	STH 86/B-35-98	35
	34+16.55	STH 86/B-35-98	36
	205+11.18	STH 86/B-35-99	35
	207+03.17	STH 86/B-35-99	41
TOTAL			147

BASE AGGREGATE DENSE

PROJECT	STATION TO STATION	LOCATION	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON
9215-01-65	UNDISTRIBUTED *	STH 86	5
TOTAL			5

* INCLUDED QUANTITY FOR PCMS PAD IF NECESSARY

ASPHALTIC ITEMS

PROJECT	STATION TO STATION	LOCATION	455.0605 TACK COAT GAL	460.5224 HMA PAVEMENT 4 LT 58-28 S TON	465.0110 ASPHALTIC SURFACE PATCHING TON
9215-01-65	32+24.36 - 32+74.39	STH 86/B-35-98	15	25	
	33+66.54 - 34+16.55	STH 86/B-35-98	15	25	
	205+11.18 - 205+61.18	STH 86/B-35-99	15	25	
	206+53.17 - 207+03.17	STH 86/B-35-99	15	25	
	UNDISTRIBUTED	STH 86/B-35-98,99			25
TOTAL			60	100	25

CONCRETE ITEMS - BRIDGE APPROACHES

PROJECT	STATION TO STATION	LOCATION	509.0600 CLEANING APPROACHES SY	509.2600 CONCRETE MASONRY OVERLAY APPROACHES CY
9215-01-65	32+74.39 - 32+89.87	STH 86/B-35-98	54	4
	33+50.82 - 33+66.54	STH 86/B-35-98	55	4
	205+11.18 - 205+27.01	STH 86/B-35-99	53	4
	207+03.17 - 207+19.04	STH 86/B-35-99	54	4
TOTAL			216	16

CONCRETE BARRIER

STATION	TO	STATION	LOCATION	CONSTRUCTION STAGING	603.8000 CONCRETE BARRIER TEMPORARY PRECAST DELIVERED LF	603.8125 CONCRETE BARRIER TEMPORARY PRECAST INSTALLED LF
30+74	-	33+76	STH 86 (B-35-98)	1	302	302
31+24	-	34+26	STH 86 (B-35-98)	2	55	302
203+60	-	208+04	STH 86 (B-35-99)	1	444	444
204+10	-	208+54	STH 86 (B-35-99)	2	55	444

PROJECT TOTALS

856

1,492

3

3

CRASH CUSHIONS TEMPORARY

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

STATION		LOCATION	CONSTRUCTION STAGING	614.0905 CRASH CUSHIONS TEMPORARY ** EACH	BACK WIDTH FT	OBJECT MARKING PATTERN	CRASH TEST LEVEL	TRAFFIC DIRECTION	TRAFFIC LOCATION	CRASH CUSHION SHIELDS
33+76	LT	STH 86 (B-35-98)	1	1	2	OM-3R	TL-3	BIDIRECTIONAL	LT	TEMPORARY BARRIER END
31+24	RT	STH 86 (B-35-98)	2	1	2	OM-3L	TL-3	BIDIRECTIONAL	RT	TEMPORARY BARRIER END
208+04	LT	STH 86 (B-35-99)	1	1	2	OM-3R	TL-3	BIDIRECTIONAL	LT	TEMPORARY BARRIER END
204+10	RT	STH 86 (B-35-99)	2	1	2	OM-3L	TL-3	BIDIRECTIONAL	RT	TEMPORARY BARRIER END
PROJECT TOTAL				4						

** CRASH CUSHION DESIGN PARAMETERS
AREA REQUIREMENTS L = 22', N = 6', F = 2'

TRAFFIC CONTROL

STAGE	LOCATION	APPROX. SERVICE PERIOD DAYS	643.0300 DRUMS		643.0420 BARRICADES TYPE III		643.0715 WARNING LIGHTS TYPE C		643.0900 SIGNS		643.1050 SIGNS PCMS	
			NO.	DAYS	NO.	DAYS	NO.	DAYS	NO.	DAYS	NO.	DAYS
1	STH 86 (B-35-98)	16	20	320	1	16	10	160	22	352	2	14
2	STH 86 (B-35-98)	15	17	255	1	15	10	150	22	330	--	--
1	STH 86 (B-35-99)	15	18	270	1	15	10	150	23	345	2	14
2	STH 86 (B-35-99)	15	19	285	1	15	10	150	23	345	--	--
ALL	WIDTH WARNING SIGNS AT STH 13 AND USH 51	31	0	0	0	0	0	0	16	496	--	--
PROJECT SUBTOTALS			1,130		61		610		1,868		28	
UNDISTRIBUTED			113		6		61		187		0	
TOTALS			1,243		67		671		2,055		28	

PAVEMENT MARKING

STATION TO STATION				LOCATION		646.1020		REMARKS	
						MARKING LINE EPOXY 4-INCH			
						WHITE LF	YELLOW LF		
CONSTRUCTION YEAR 2 - AFTER POLYMER OVERLAY IS INSTALLED									
32+89	-	33+50	STH 86 (B-35-98)	122	15	SKIP DASH			
205+76	-	206+37	STH 86 (B-35-99)	122	122	DOUBLE YELLOW			
CONSTRUCTION YEAR 2 SUBTOTALS				244	137				
PROJECT TOTAL				381					

REMOVING PAVEMENT MARKINGS

STATION	TO	STATION	LOCATION	646.9000 MARKING REMOVAL LINE 4-INCH LF	
29+84	-	31+24	STH 86 (B-35-98)	175	SKIP DASH, SOLID
33+76	-	35+25	STH 86 (B-35-98)	37	SKIP DASH
202+70	-	204+10	STH 86 (B-35-99)	280	DOUBLE
208+04	-	209+44	STH 86 (B-35-99)	280	DOUBLE
TOTAL				772	

TEMPORARY PAVEMENT MARKING

STAGE	STATION TO STATION			LOCATION	649.0150		649.0850	REMARKS
					TEMPORARY MARKING LINE REMOVABLE TAPE 4-INCH (WHITE) LF	(YELLOW) LF	TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18-INCH (WHITE) LF	
1	29+84	-	35+25	STH 86 (B-35-98)	380	--	24	
2	29+84	-	35+25	STH 86 (B-35-98)	370	--	--	
2*	29+84	-	32+10	STH 86 (B-35-98)	452	283	--	SKIP DASH, SOLID
2*	32+10	-	35+25	STH 86 (B-35-98)	630	79	--	SKIP DASH
1	202+70	-	209+44	STH 86 (B-35-99)	520	--	24	
2	202+70	-	209+44	STH 86 (B-35-99)	520	--	--	
2*	202+70	-	209+29	STH 86 (B-35-99)	1,318	1,318	--	DOUBLE YELLOW

SUBTOTALS	4,190	1,679	48
TOTALS	5,869		48

* INSTALL TEMPORARY MARKING LINE REMOVEABLE TAPE PRIOR TO OPENING TO TRAFFIC. PERMANENT PAVEMENT MARKING INCLUDED IN PROJECT ID 9215-01-63

TEMPORARY SIGNALS

LOCATION	661.0100 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE B-35-98) LS
STH 86	1

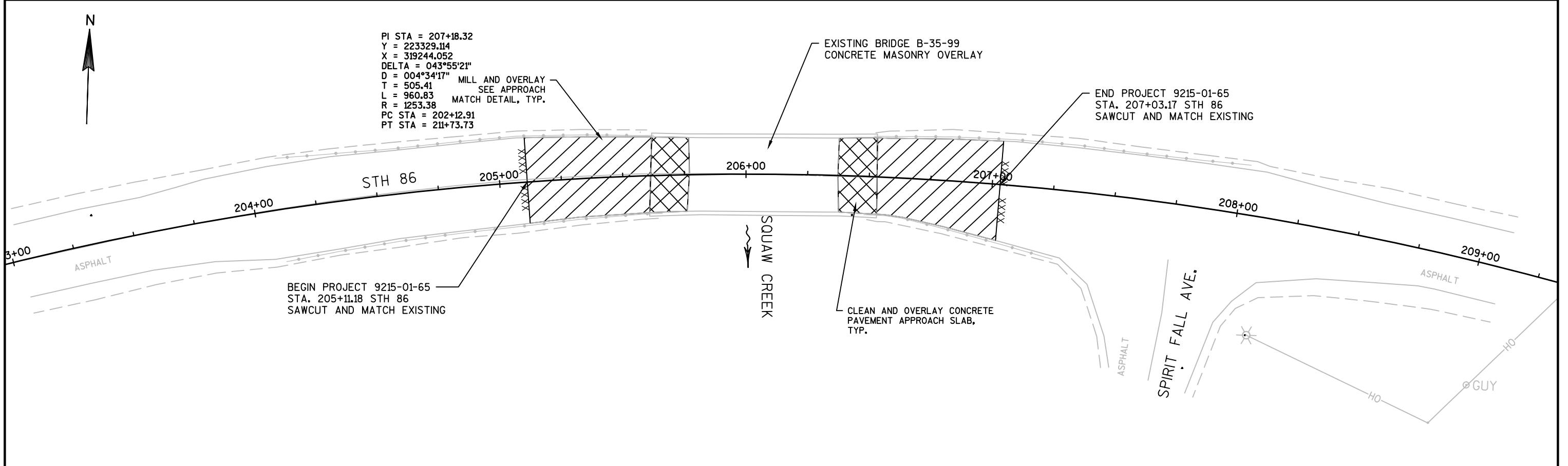
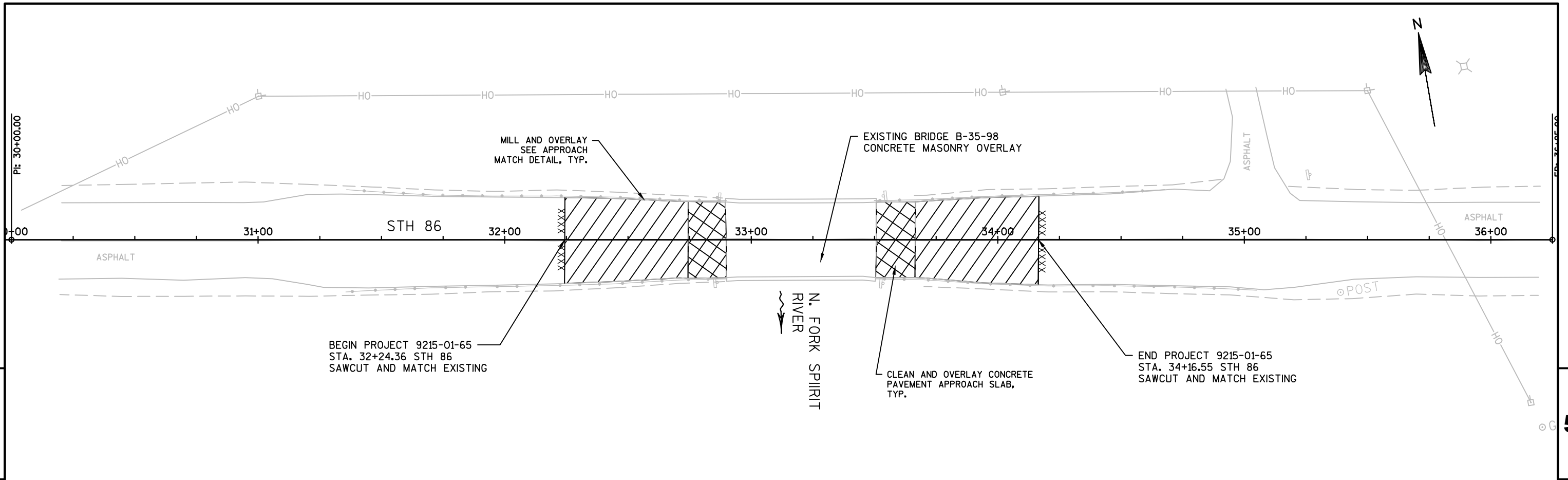
PROJECT TOTAL 1

NOTE: TRAILER MOUNTED SIGNALS REQUIRED AT THIS LOCATION.

TEMPORARY SIGNALS

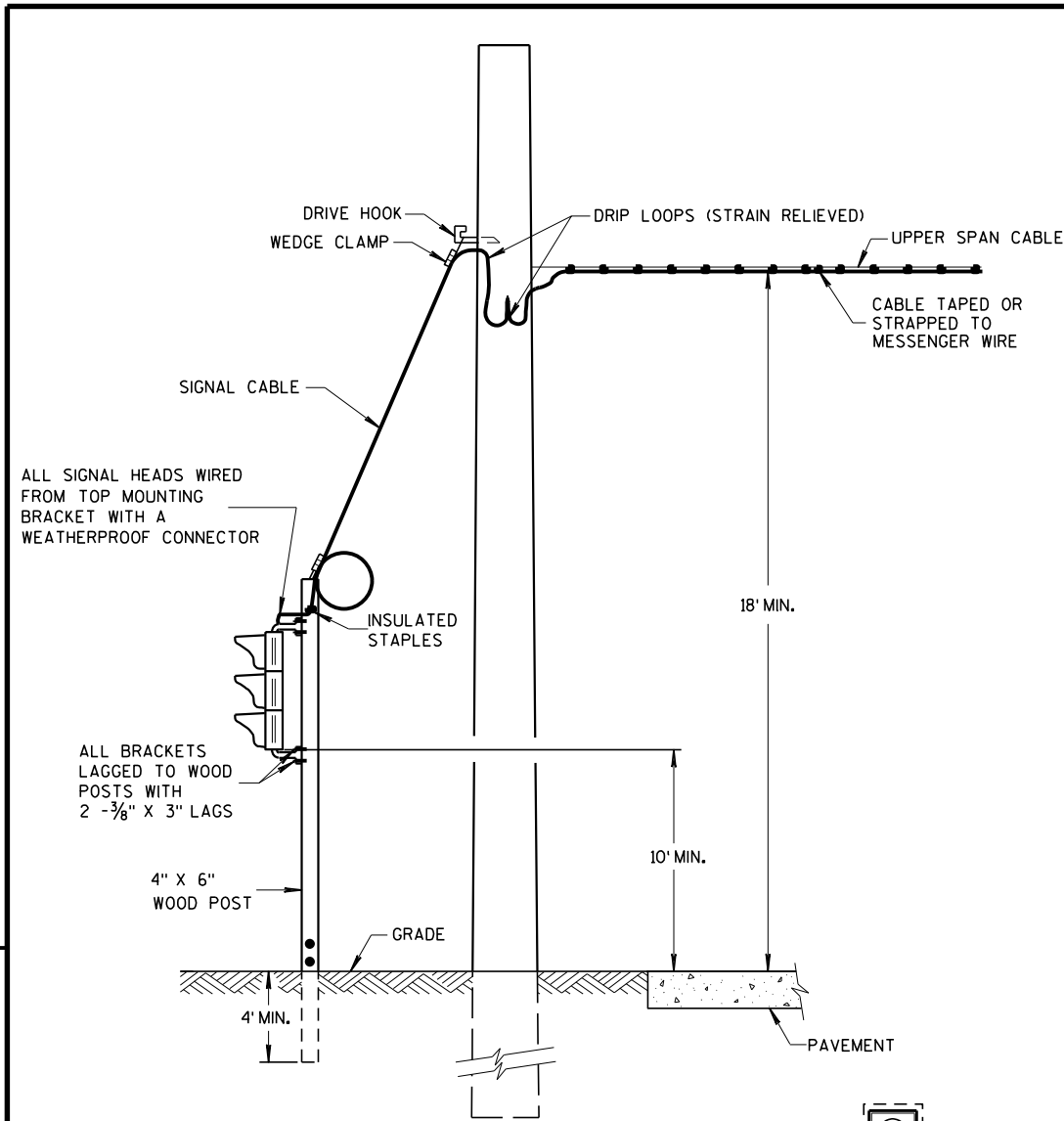
LOCATION	661.0100 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE B-35-99) LS
STH 86	1

PROJECT TOTAL 1



Standard Detail Drawing List

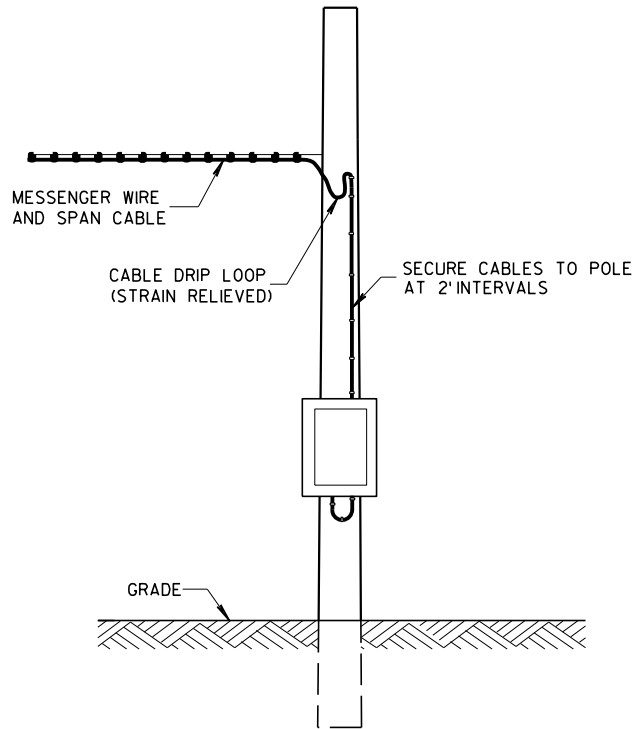
09G02-05A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
14B07-15A	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15B	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15C	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15D	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15E	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15F	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15G	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15H	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15I	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B08-02A	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02B	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02C	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02D	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02E	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C12-06	TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION
15D33-05	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



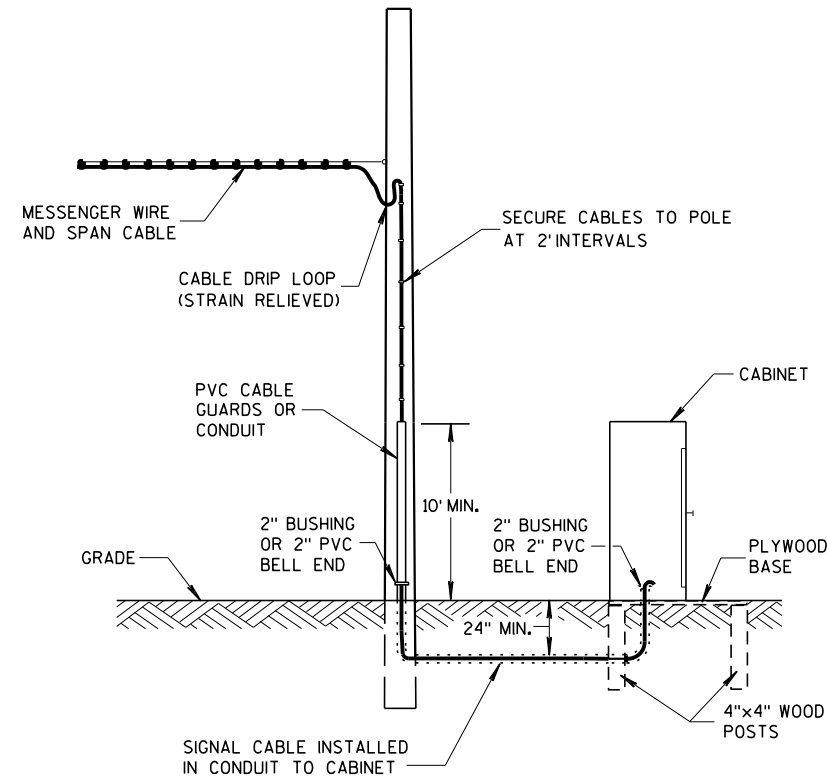
TYPICAL DROP TO TRAFFIC SIGNAL FACE

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

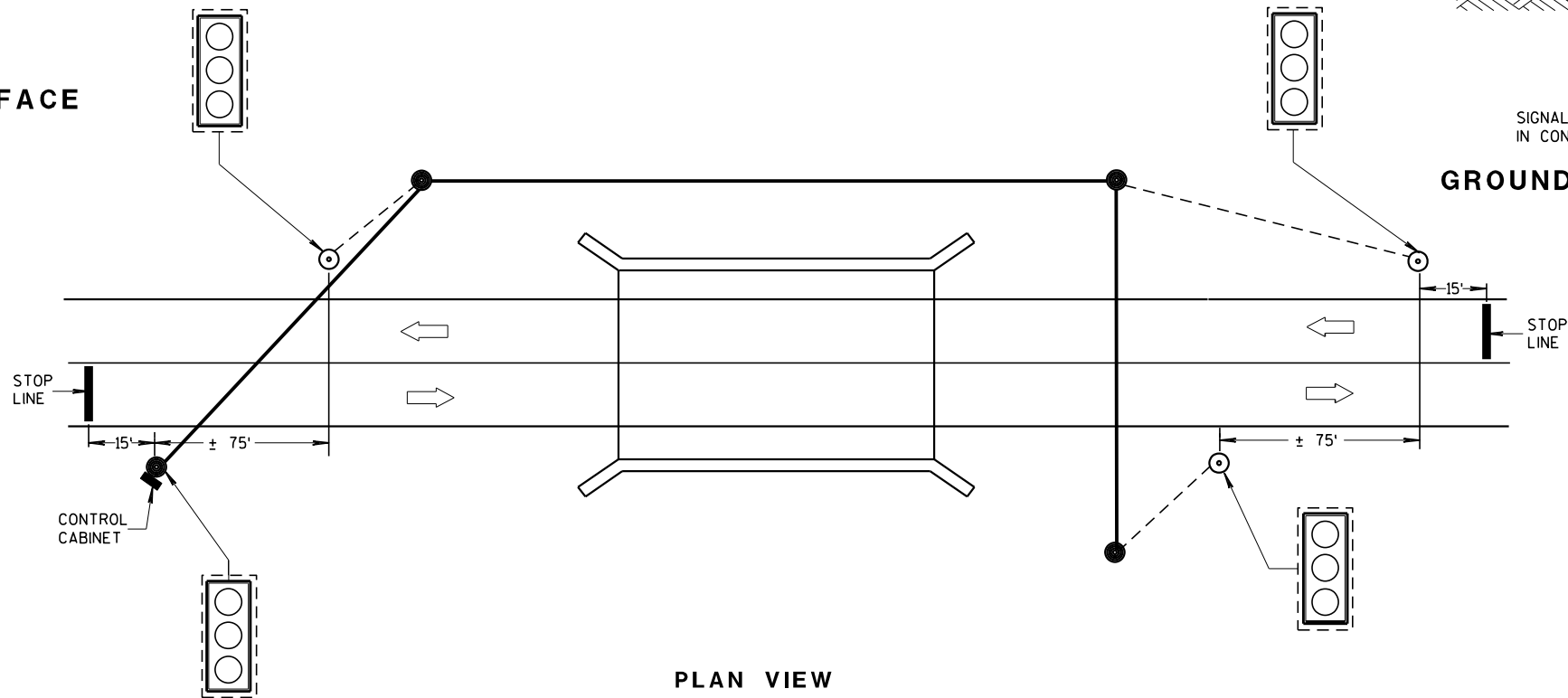
MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	V	5 FEET
30 FEET	V	6 FEET
35 FEET	IV	7 FEET
40 FEET	IV	8 FEET
45 FEET	IV	9 FEET



POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION



PLAN VIEW
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.

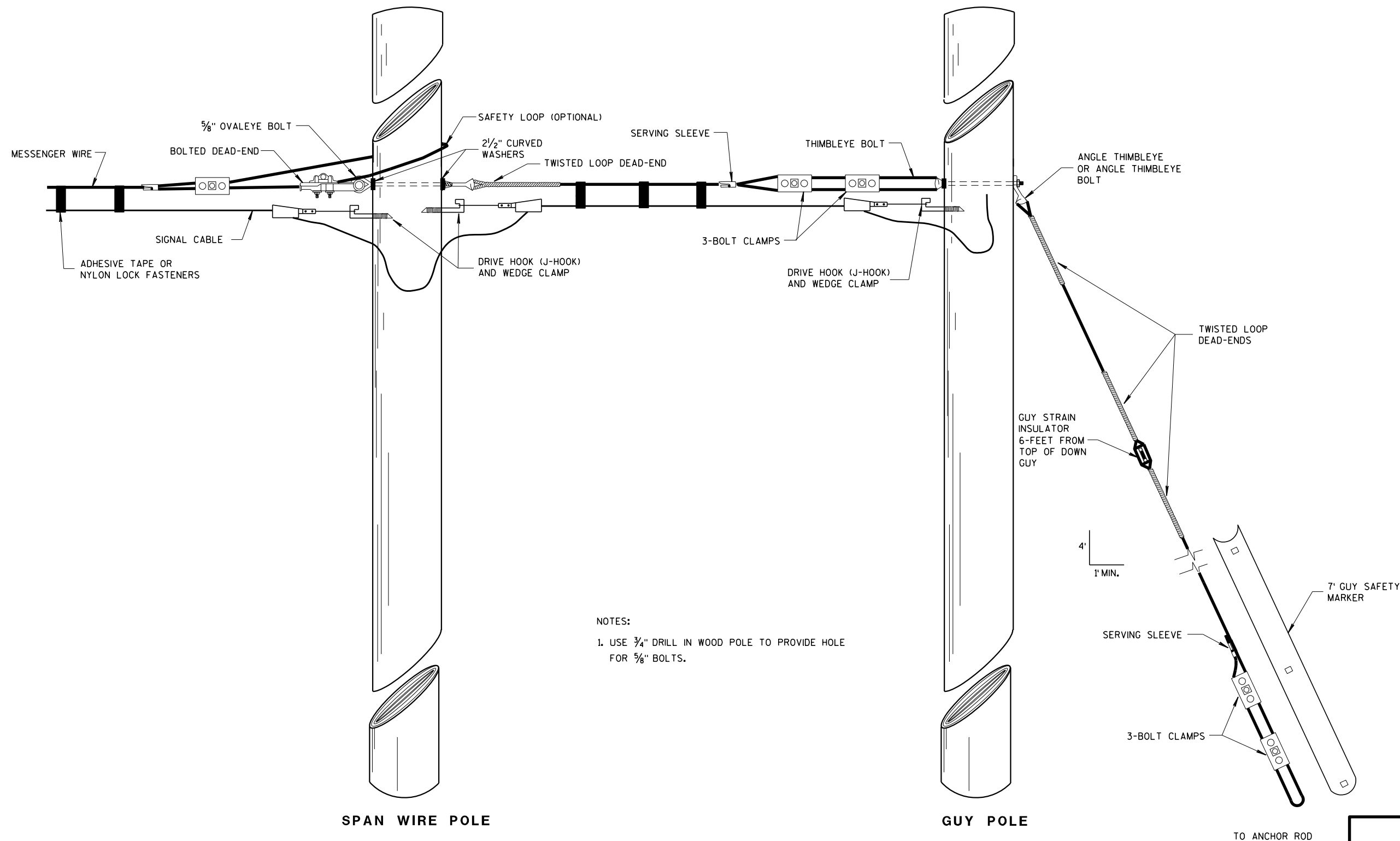
LEGEND

- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- DIRECTION OF TRAFFIC

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

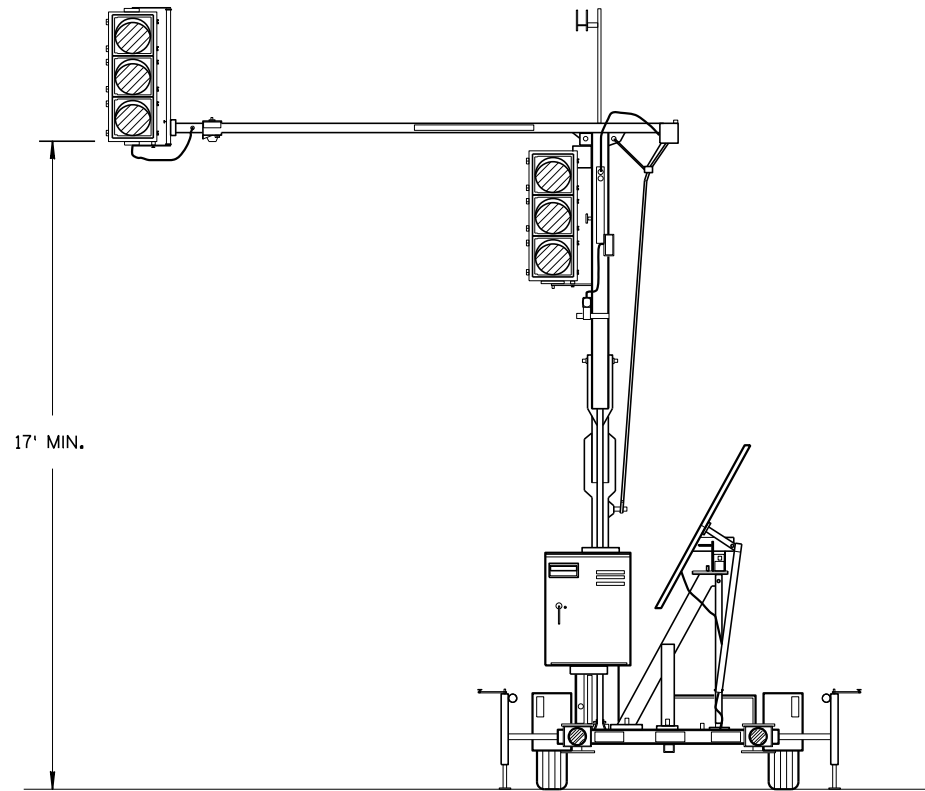
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March 2018 /S/ Ahmet Demirel
DATE STATE ELECTRICAL R
FHWA



TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2018 DATE	/S/ Ahmet Demirelli STATE ELECTRICAL R 19
FHWA	

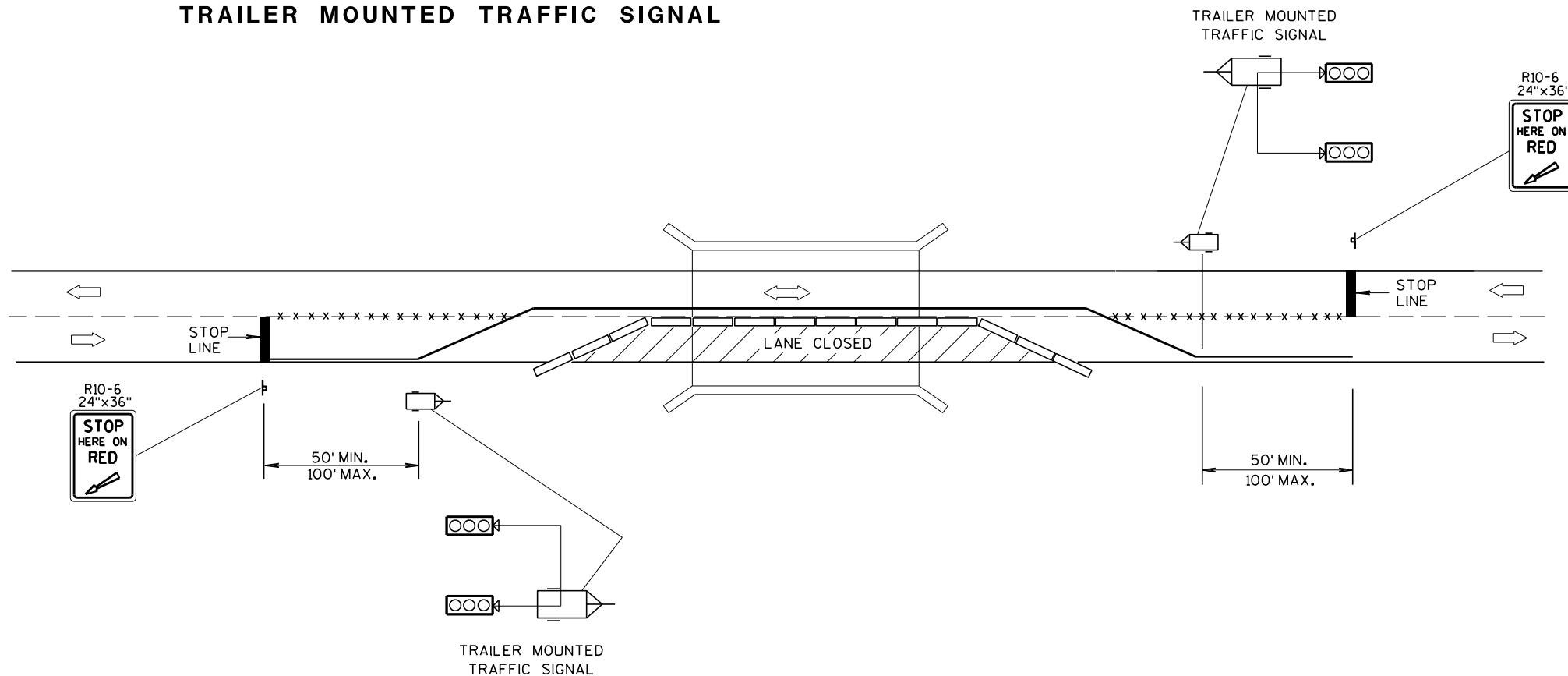


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

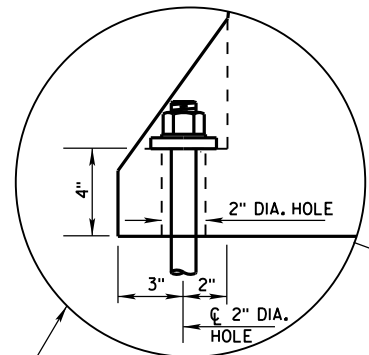
LEGEND

- POST MOUNTED SIGN
- * * * REMOVING PAVEMENT MARKING
- TEMPORARY PRECAST CONCRETE BARRIER
- TRAILER MOUNTED TRAFFIC SIGNAL
- DIRECTION OF TRAFFIC FLOW

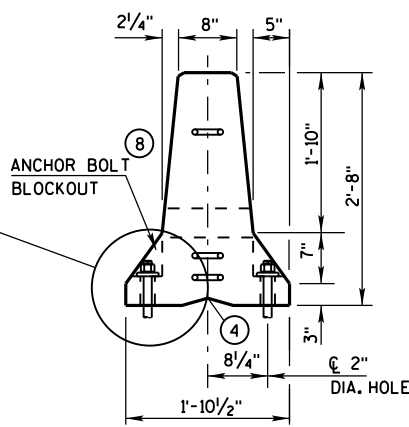
BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

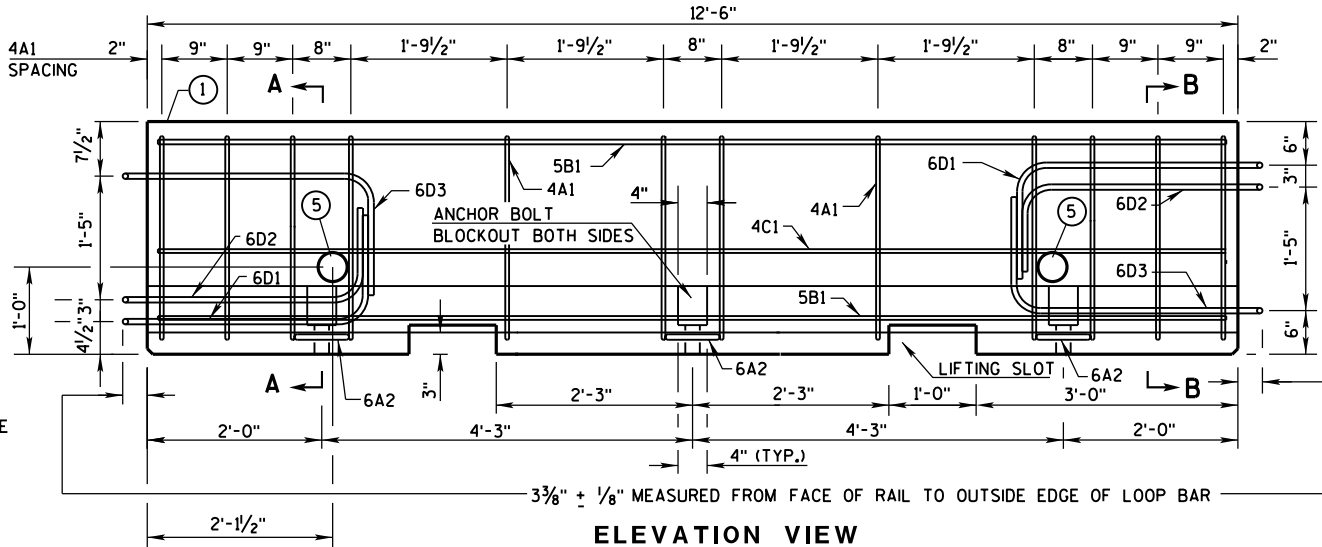
APPROVED
March 2018 /S/ Ahmet Demirel
DATE STATE ELECTRICAL 20 R
FHWA



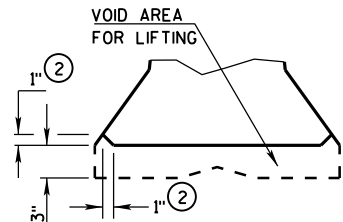
ANCHOR ON TRAFFIC SIDE
ONLY WHEN REQUIRED
(SEE SHEET D FOR ADDITIONAL
ANCHOR DETAIL)



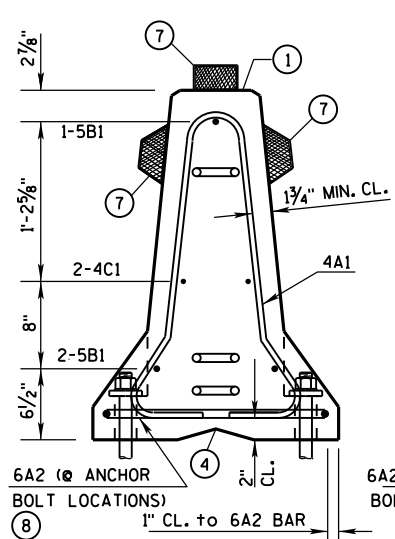
END VIEW



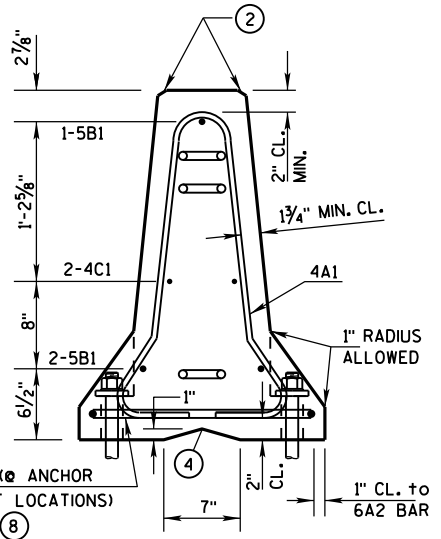
ELEVATION VIEW



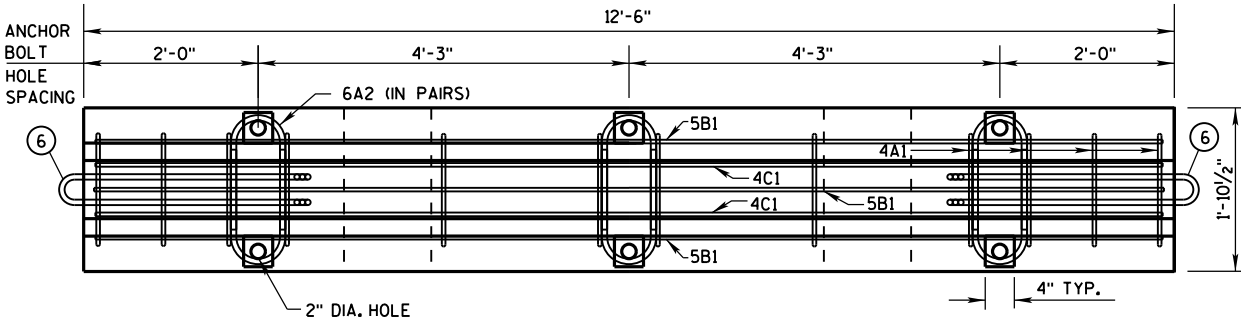
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

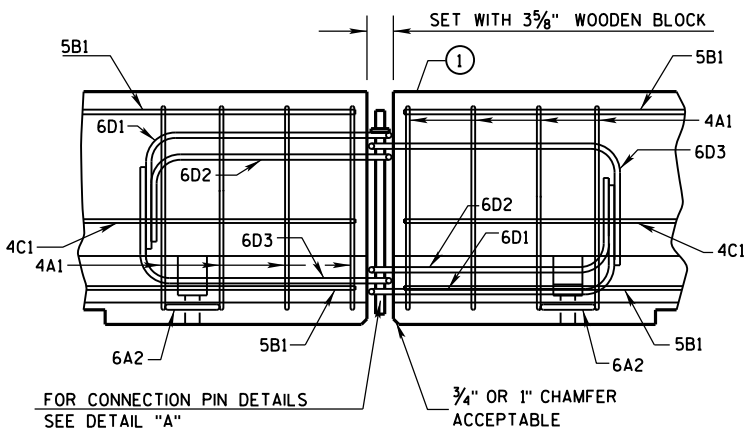


SECTION B-B
(STIRRUP PLACEMENT)

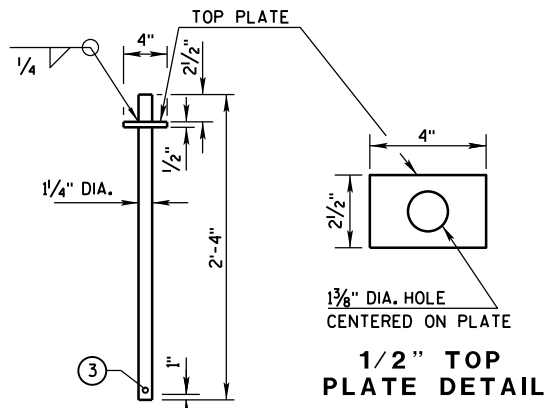


PLAN VIEW

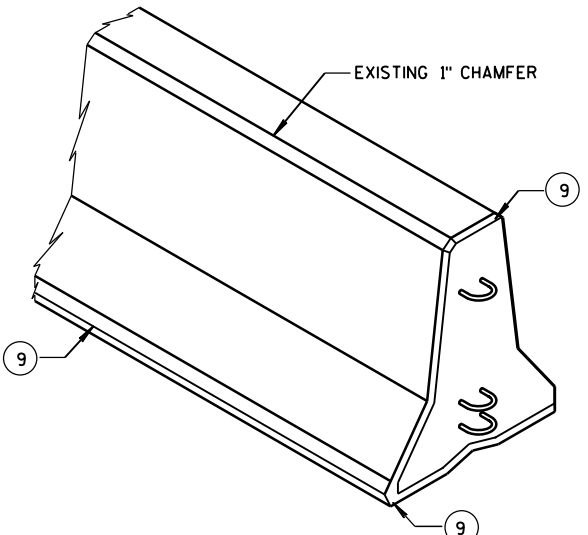
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-15(a) THRU 14B7-15(i).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

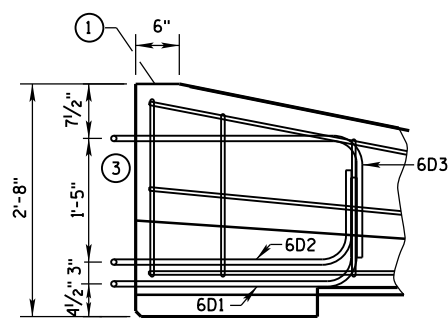
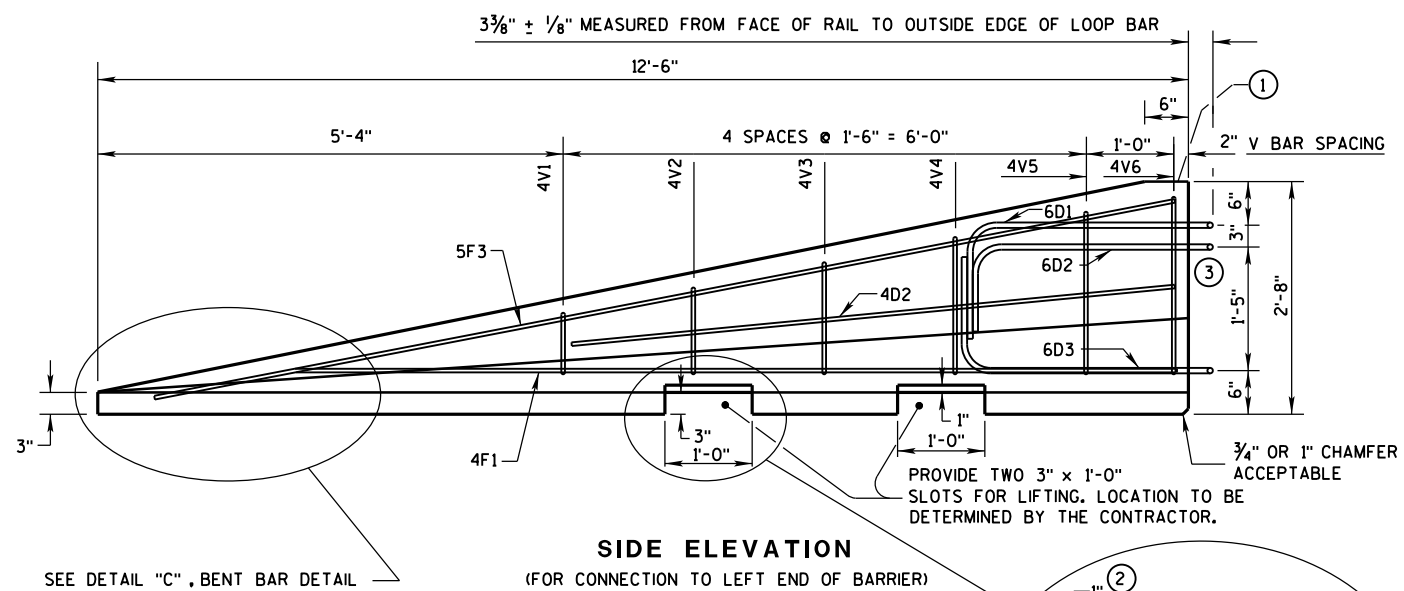
INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
a. TYPE: WICBTP
b. MANUFACTURER
c. DATE MANUFACTURED (MONTH AND YEAR)
- 1" CHAMFER TO PREVENT SPALLING.
- A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- "V" NOTCH IS OPTIONAL.
- THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- SEE SHEET D FOR HOW TO ANCHOR BARRIER. SEE SHEET E FOR WHEN TO ANCHOR BARRIER.
- 1" CHAMFER OPTIONAL.

f'c = 4,000 psi

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

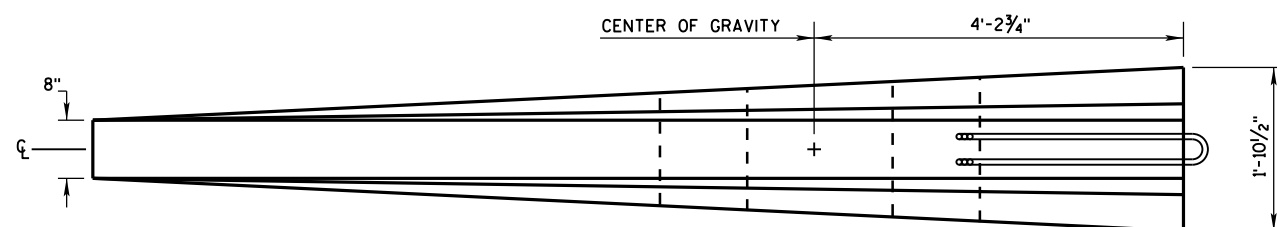
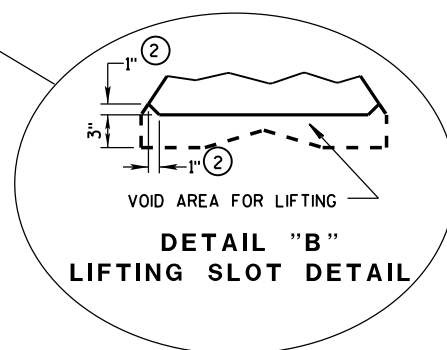


GENERAL NOTES

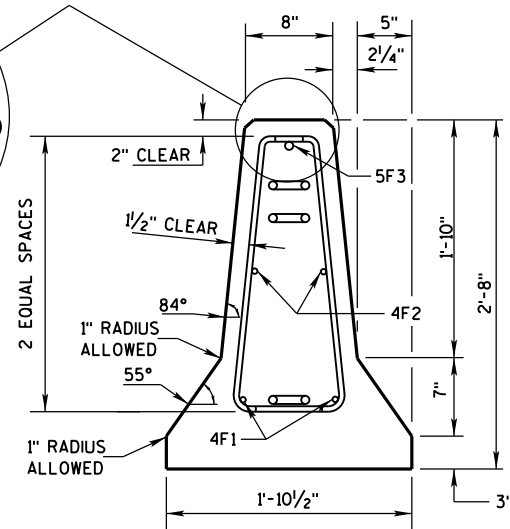
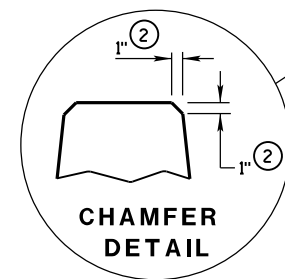
- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

SIDE ELEVATION

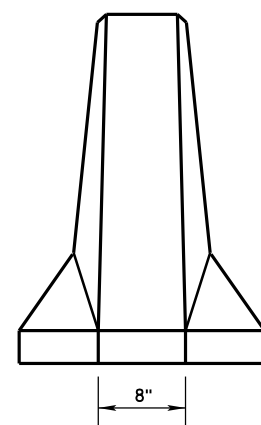
LOOP BAR ASSEMBLY INVERTED
FOR OPPOSITE END.
(FOR CONNECTION TO RIGHT END OF BARRIER)



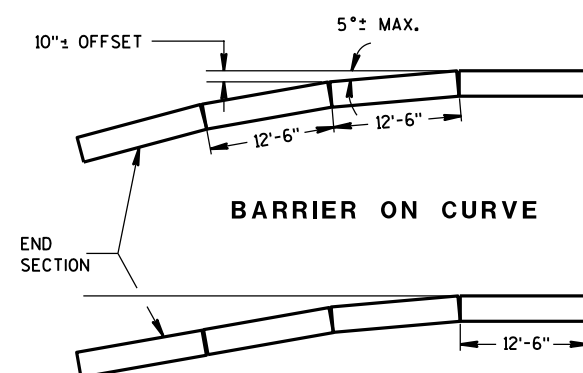
PLAN VIEW



END SECTION



FRONT ELEVATION



FLARE AT BARRIER END

POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

DETAILS OF BARRIER TAPER SECTION

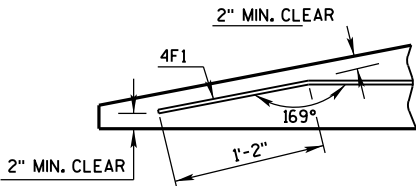
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION²²

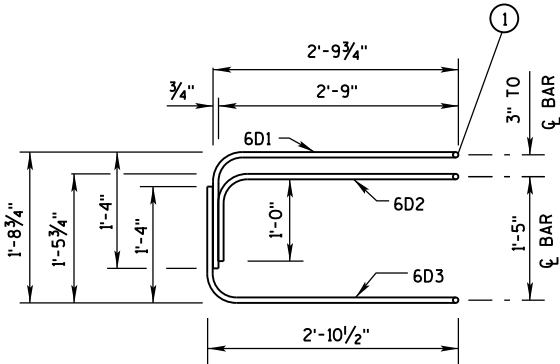
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

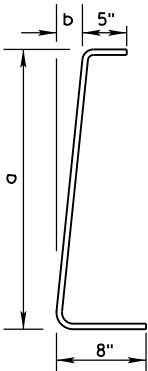
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

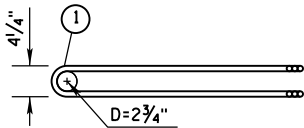
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

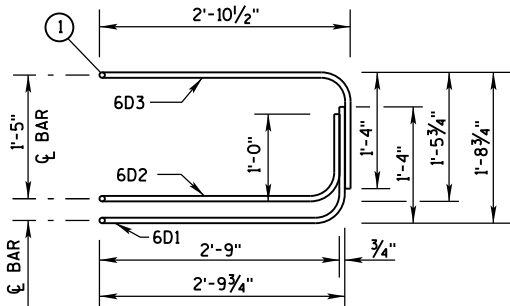
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

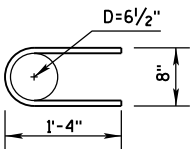


PLAN VIEW
LOOP BAR ASSEMBLY

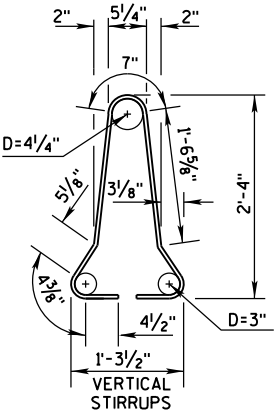
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

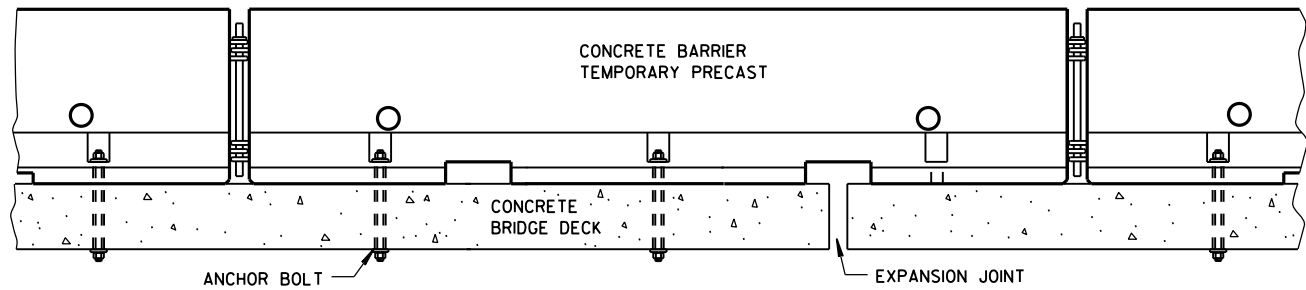
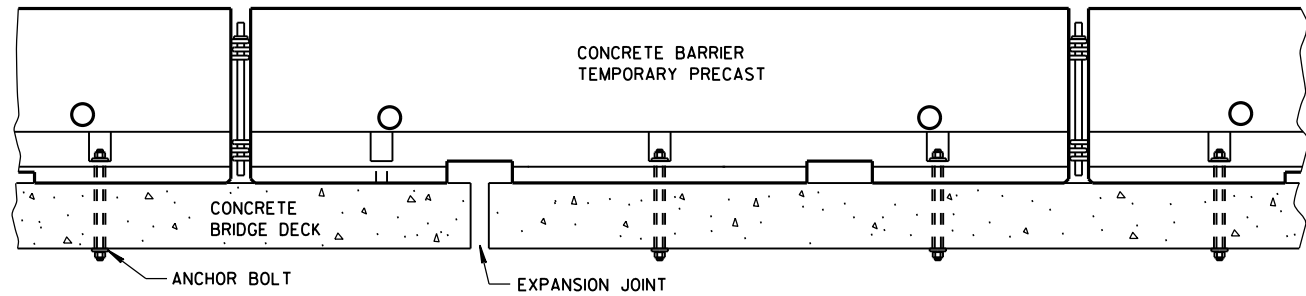


4A1

BARRIER SECTION

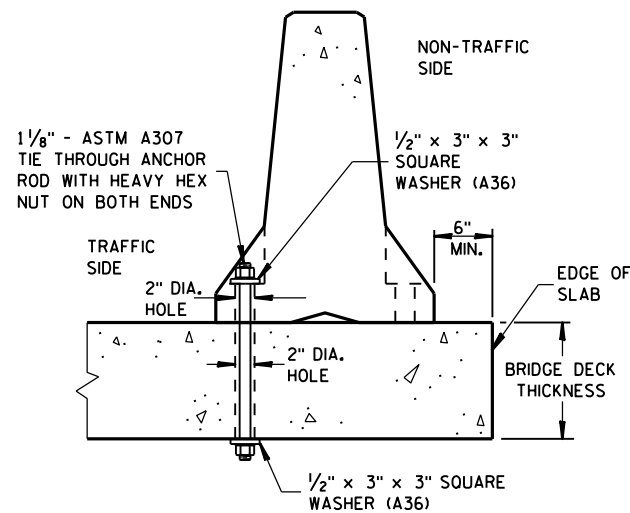
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



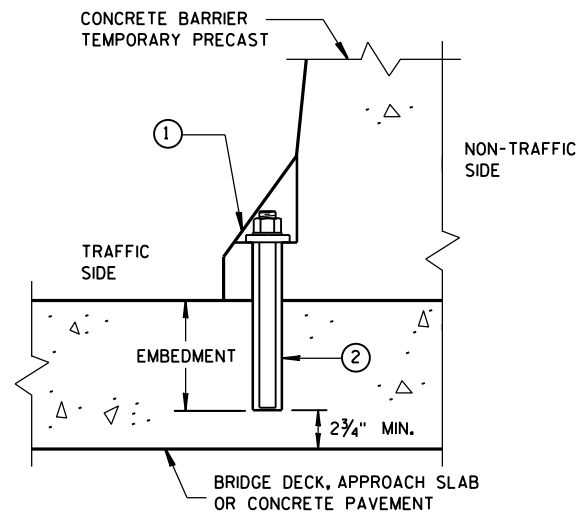
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



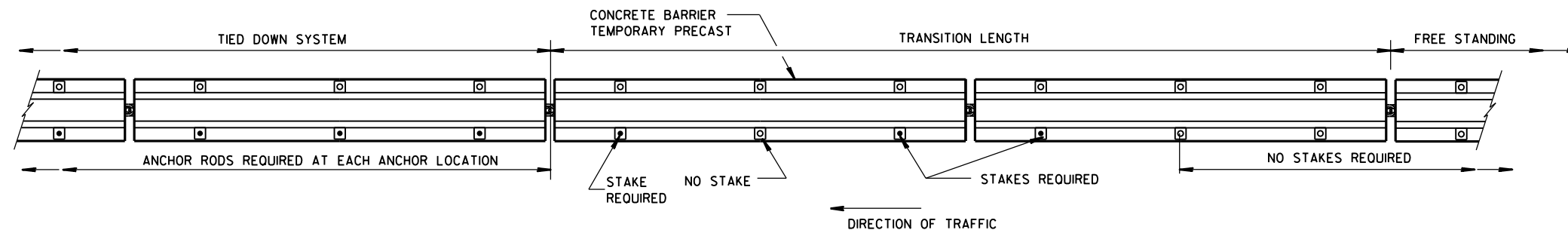
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



REMOVABLE ADHESIVE ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



PLAN VIEW FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

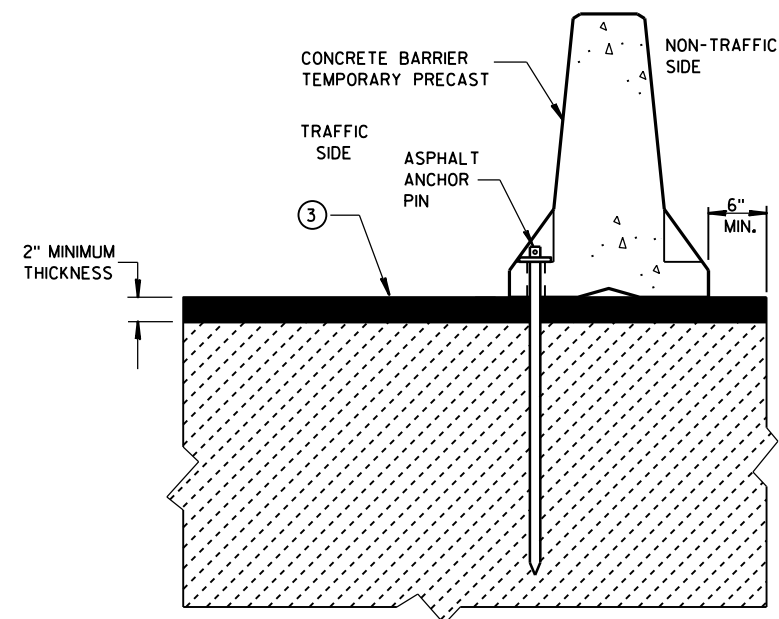
(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

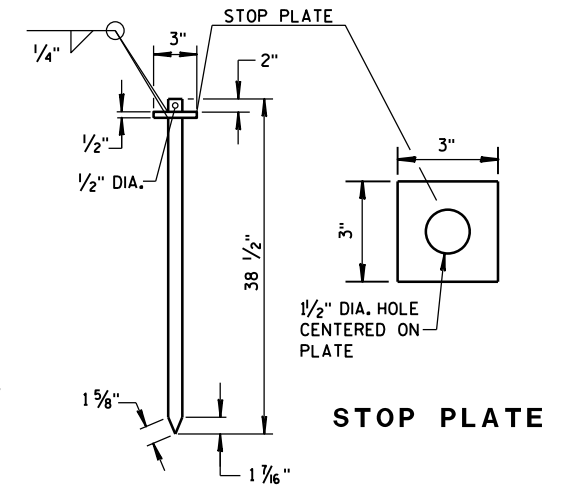
SEE SHEET E FOR WHEN TO ANCHOR. OTHER PARTS OF THE PLAN MAY SHOW ADDITIONAL LOCATIONS REQUIRING ANCHORING.

REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERCIAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.

- ① 1/8" DIAMETER A307 THREADED ROD, 1/2" X 3" X 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ② ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.12 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.
- ③ ASPHALT SURFACE SHOWN. CONTRACTOR MAY DRILL THROUGH CONCRETE PAVEMENT AND THEN DRIVE ASPHALT ANCHOR PIN.



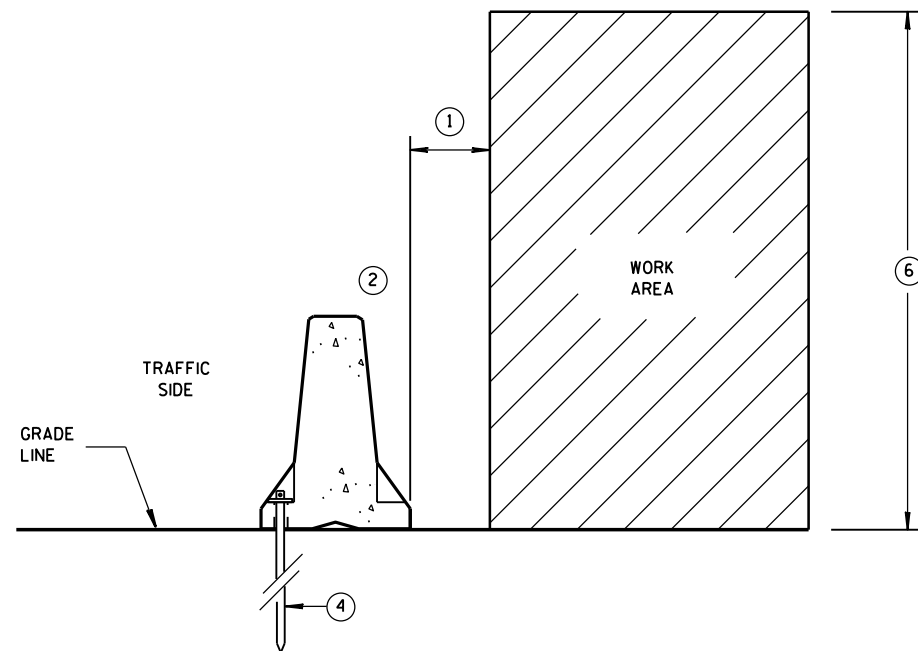
STAKE DOWN INSTALLATION FOR ASPHALTIC SURFACE



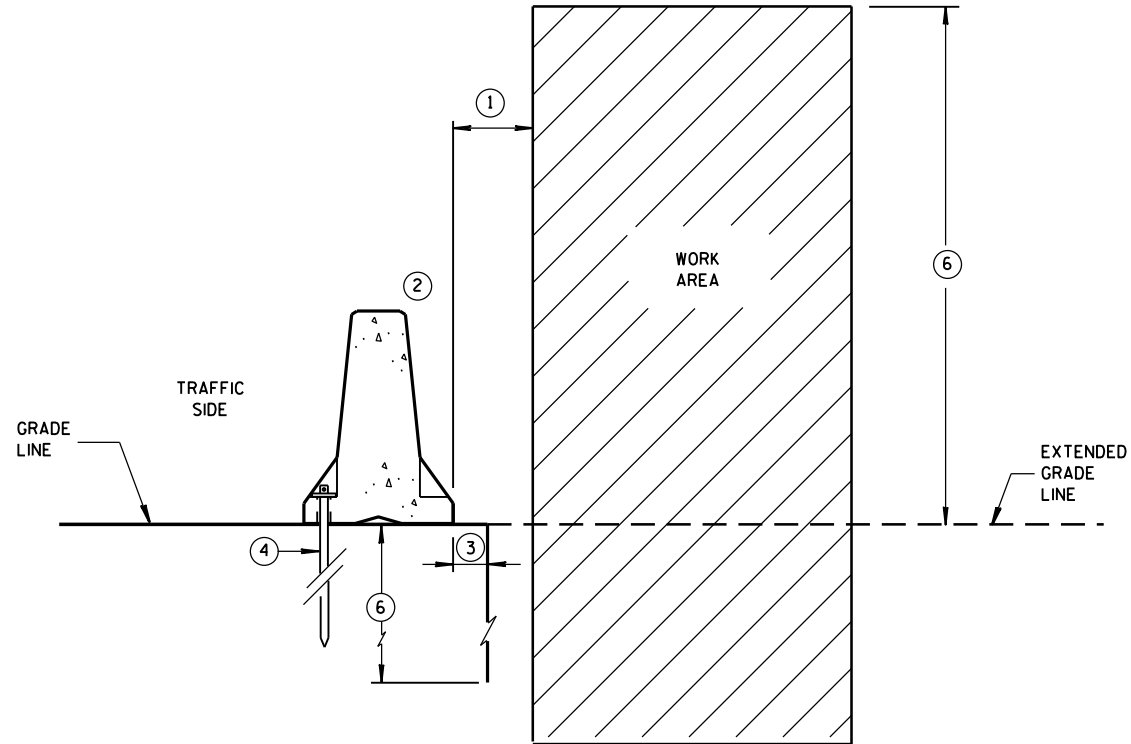
ASPHALT ANCHOR PIN (ASTM A36 STEEL)

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**ANCHORED BARRIER SPACE REQUIREMENTS
FOR HAZARDS EXTENDED
ABOVE THE GRADE LINE**

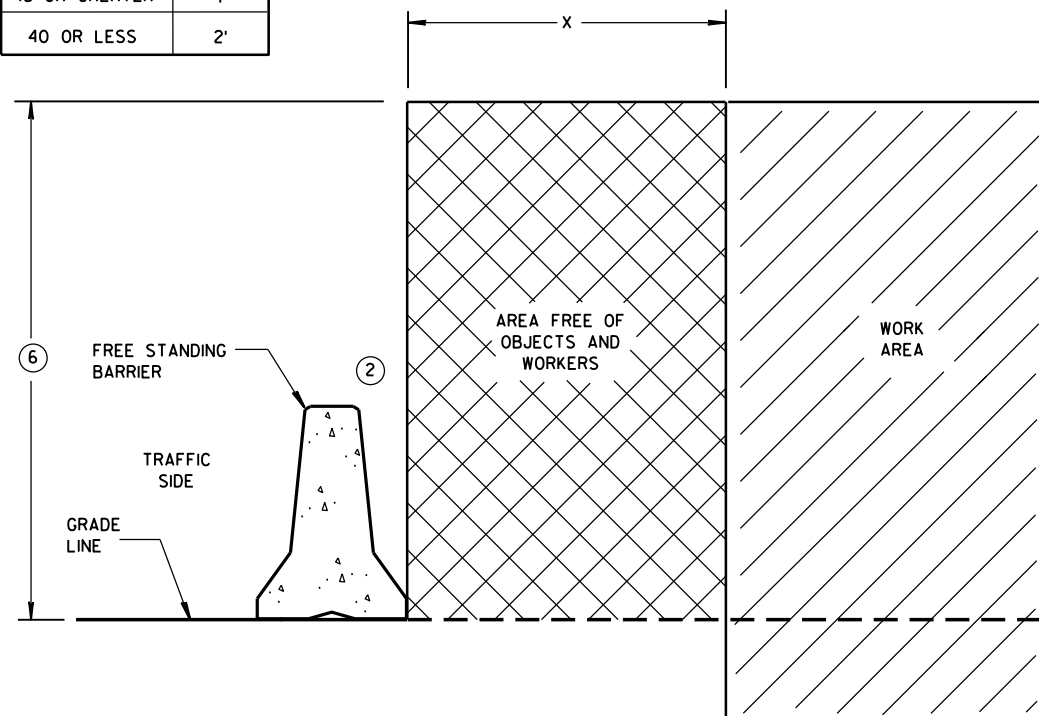


**ANCHORED BARRIER SPACE REQUIREMENTS
ON VERTICAL DROP OFFS**

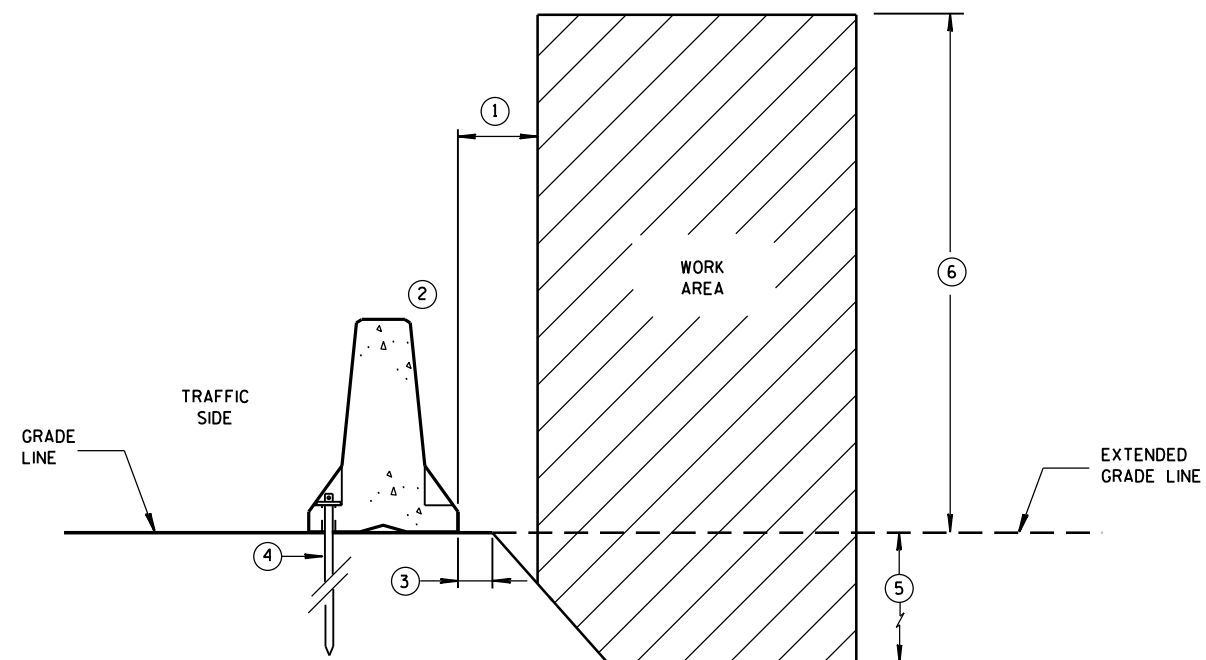
GENERAL NOTES

- ① WHEN OBJECTS EXTEND ABOVE THE GRADE, A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT. SEE OTHER DETAILS FOR FOR THE MINIMUM OFFSET FROM BACK OF BARRIER TO SLOPES OR VERTICAL DROPS.
- ② OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR LEANED AGAINST THE BARRIER WITHOUT PERMISSION OF THE PROJECT ENGINEER.
- ③ SEE OTHER DETAIL ON SHEET "D" FOR SPACE REQUIREMENTS.
- ④ SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR A STAKE DOWN FOR ASPHALTIC SURFACE TREATMENT DETAILS. ASPHALTIC ANCHOR SHOWN.
- ⑤ DEPTH OF 3 FEET OR MORE.
- ⑥ Y = 6'-6".

POSTED SPEED MPH	X
45 OR GREATER	4'
40 OR LESS	2'



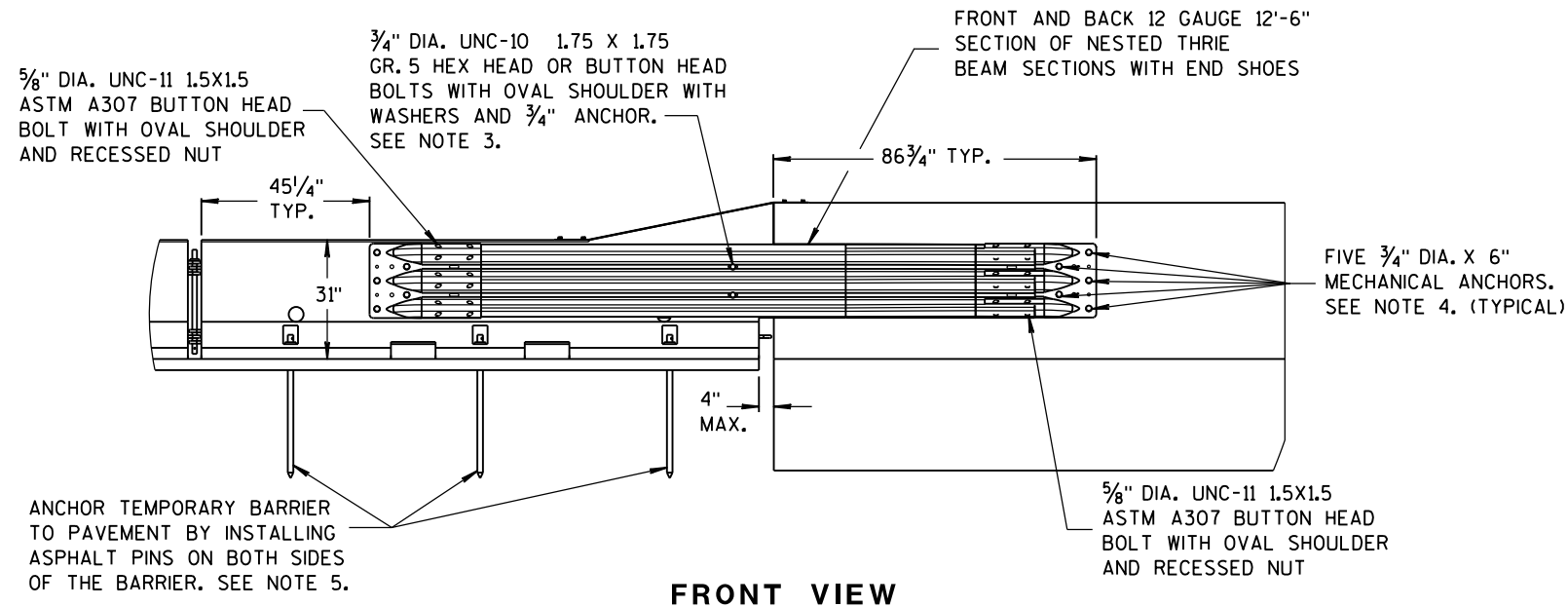
FREE STANDING BARRIER SPACE REQUIREMENTS



**ANCHORED BARRIER SPACE REQUIREMENTS
ON SLOPES**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW

NOTES

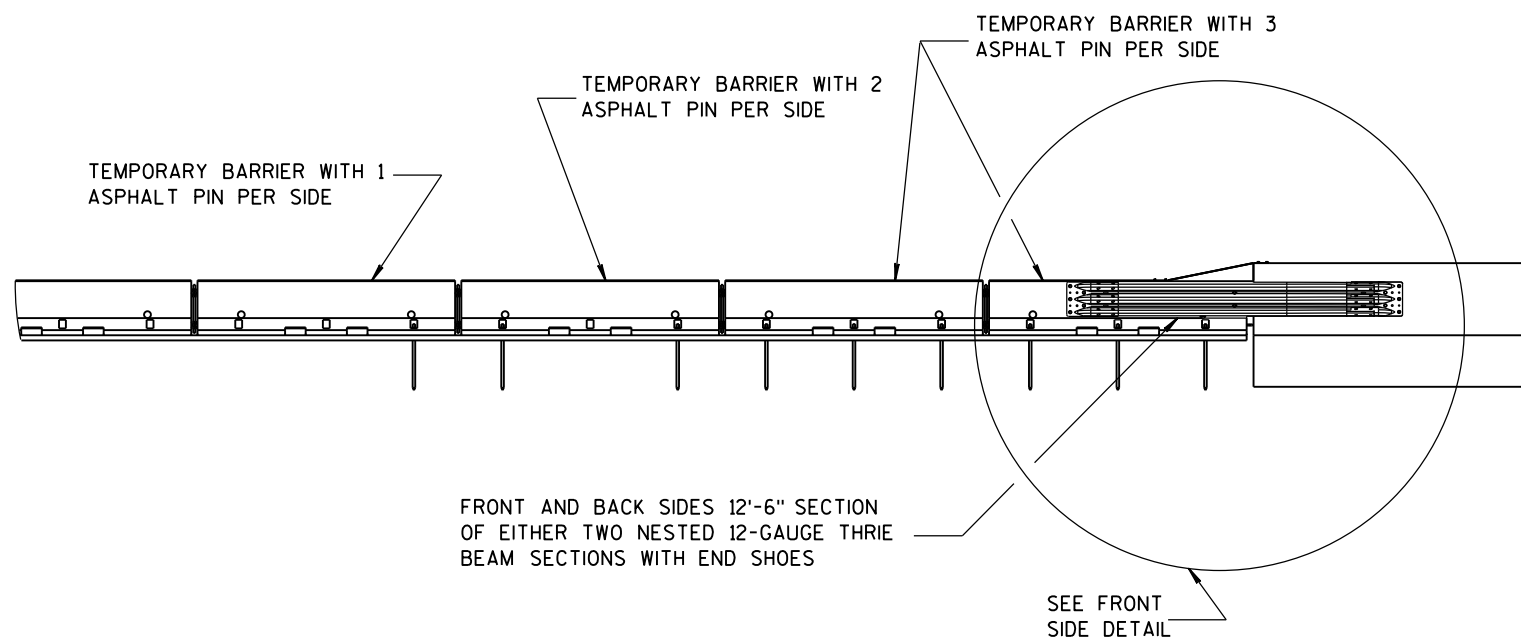
NESTED THRIE BEAM IS REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS REGARDLESS OF TRAFFIC.

1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.

4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.

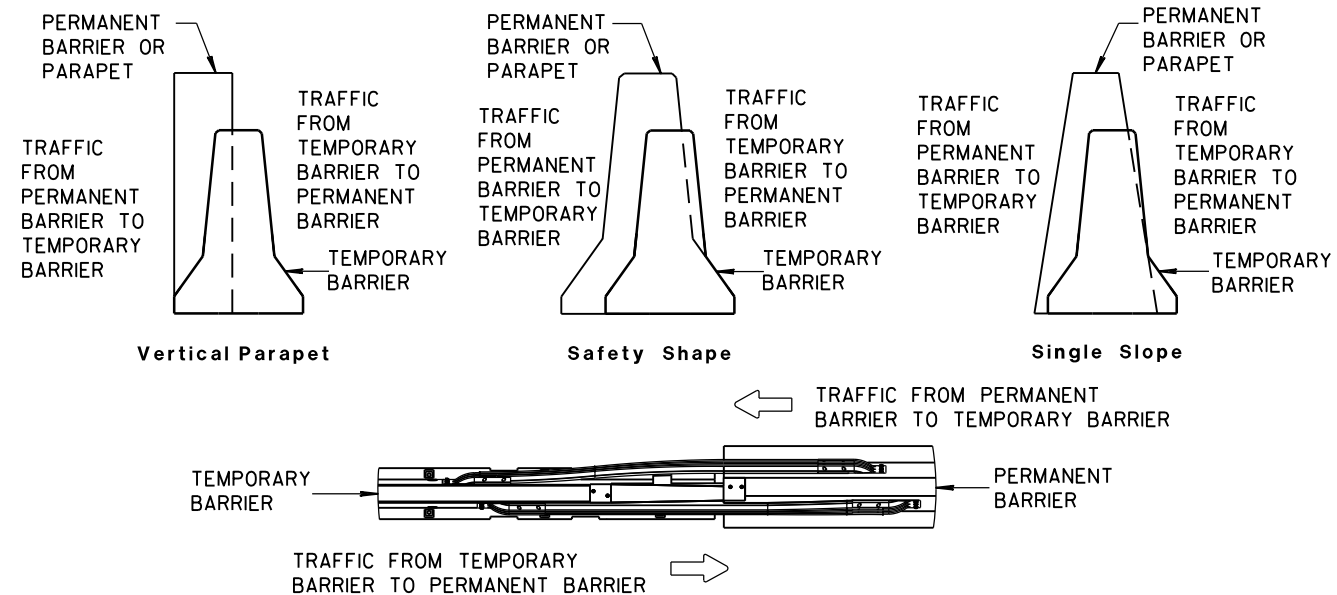
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.

6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

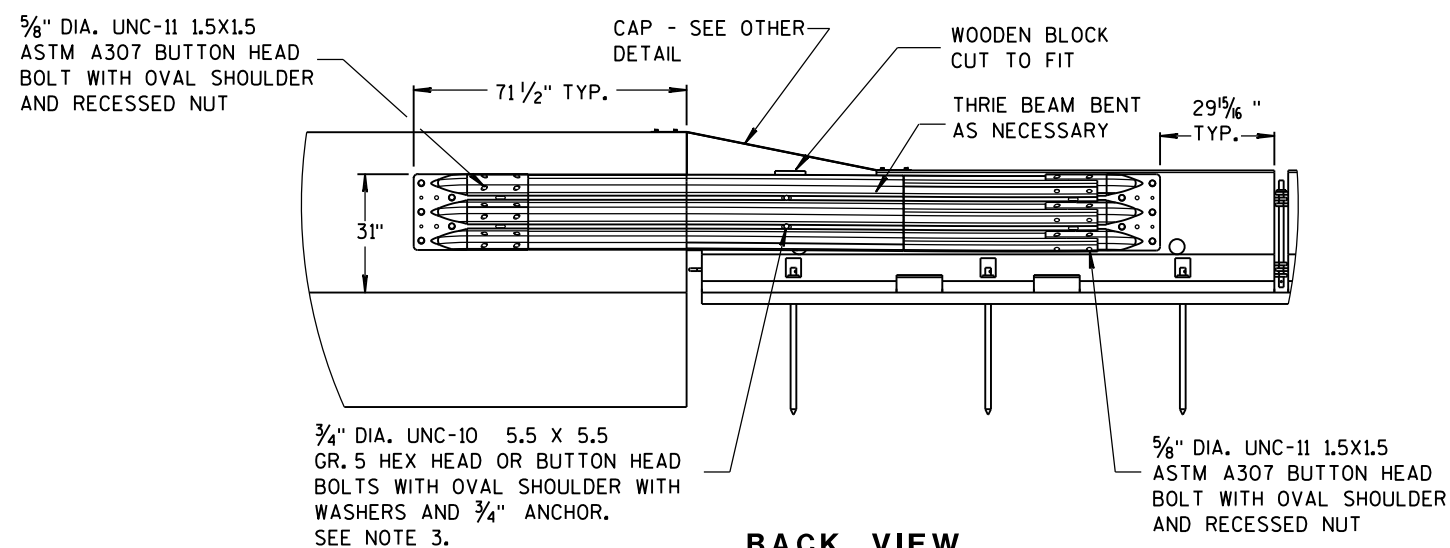


FRONT VIEW

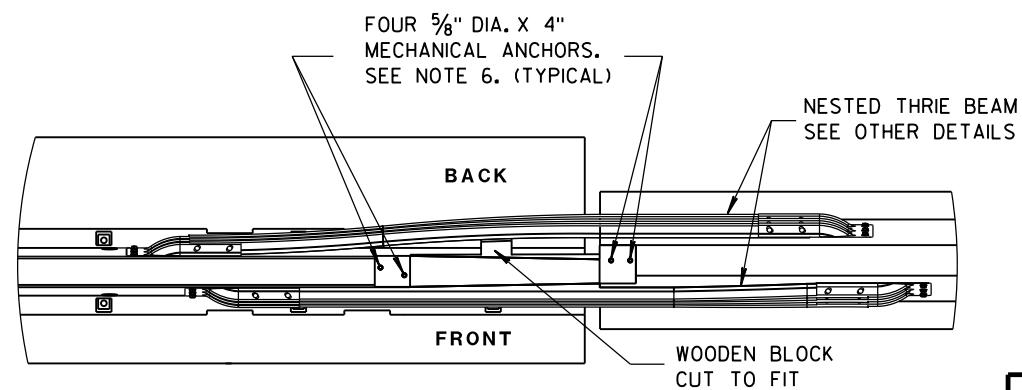
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



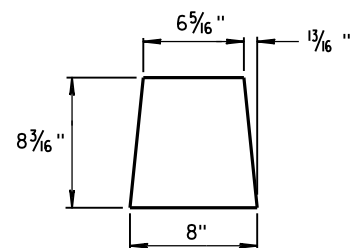
BACK VIEW



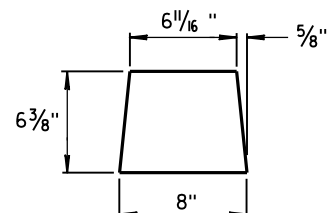
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

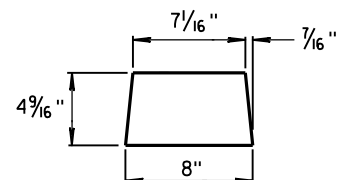
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



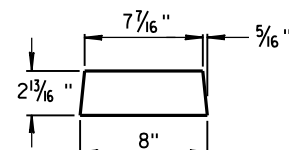
GUSSET 1



GUSSET 2

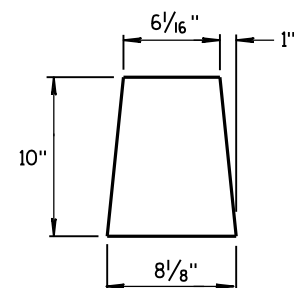


GUSSET 3

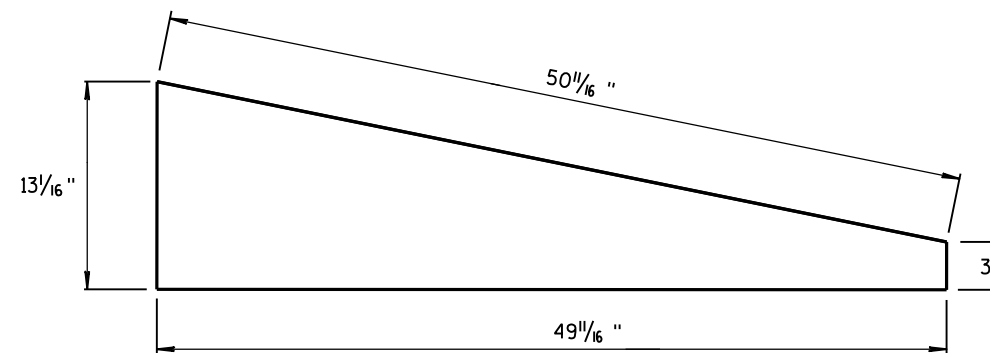


GUSSET 4

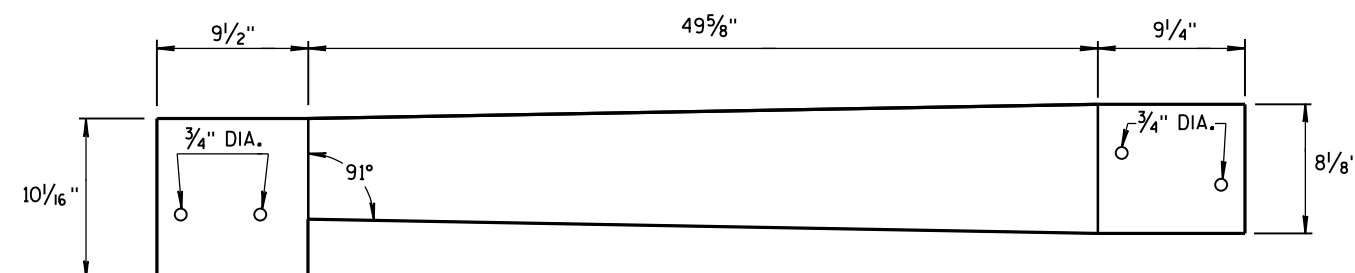
GUSSETS



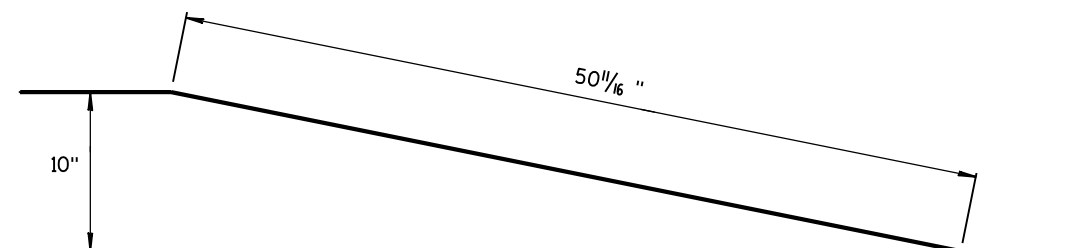
END PLATE



SIDE PLATE

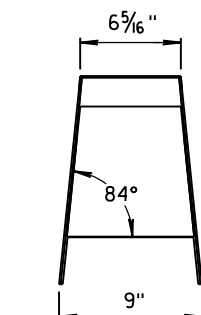
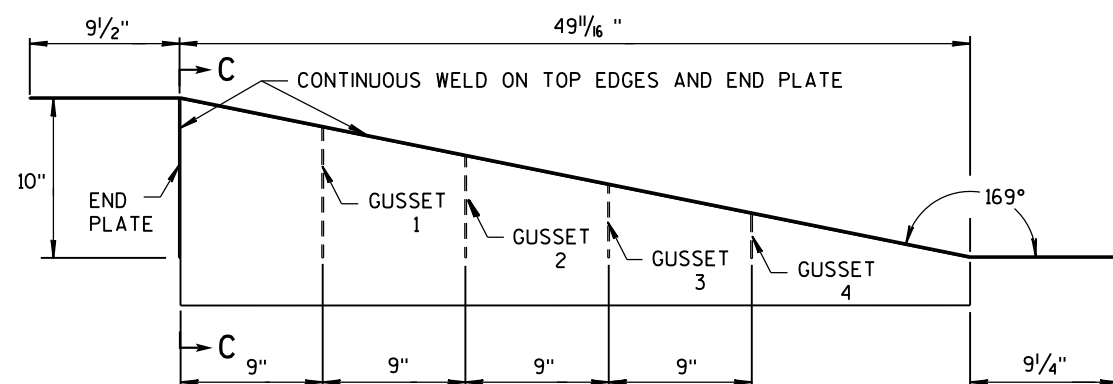
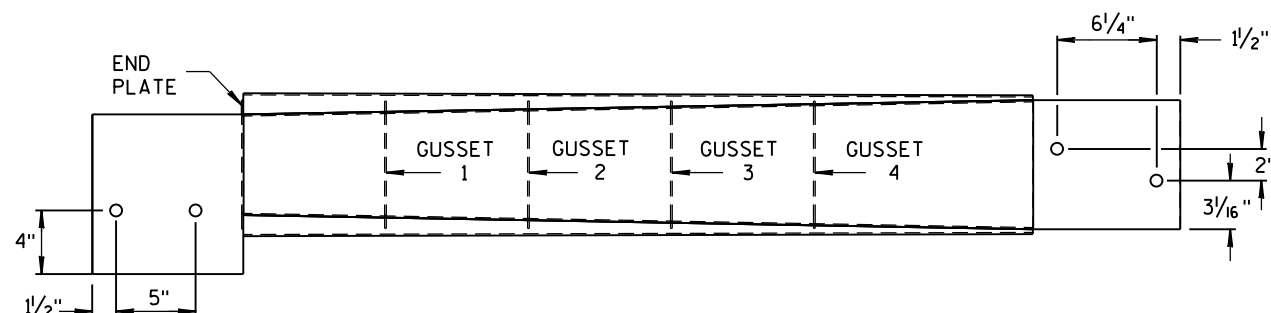


TOP PLATE



**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

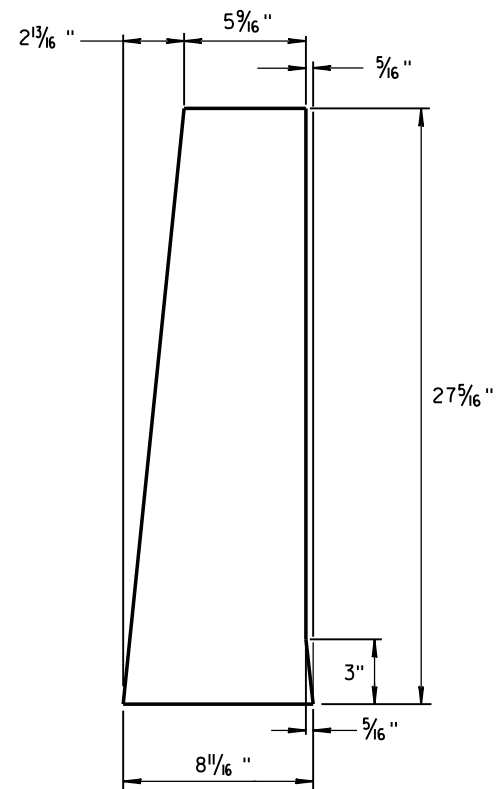
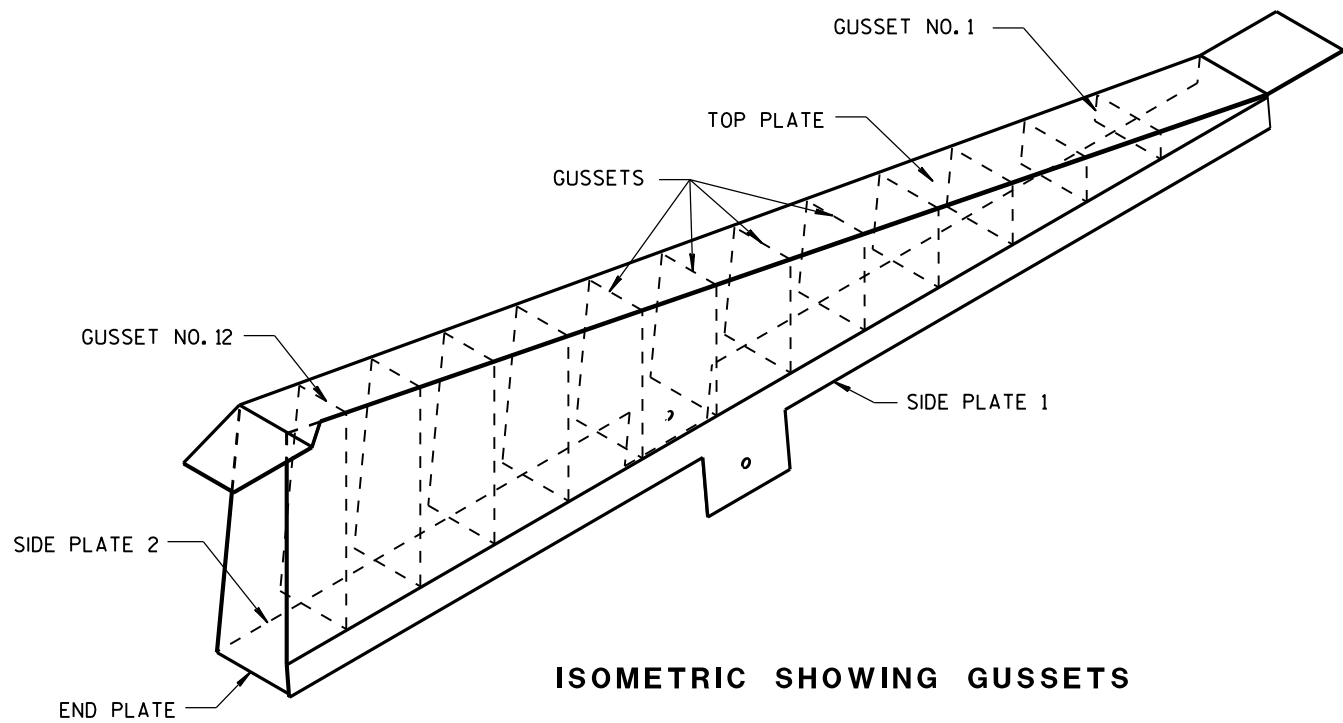
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

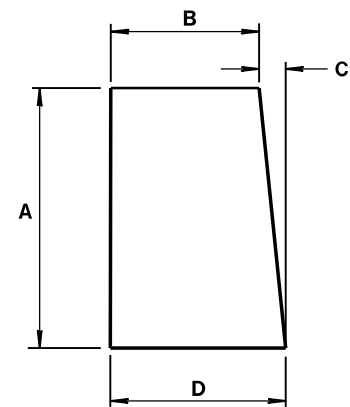
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

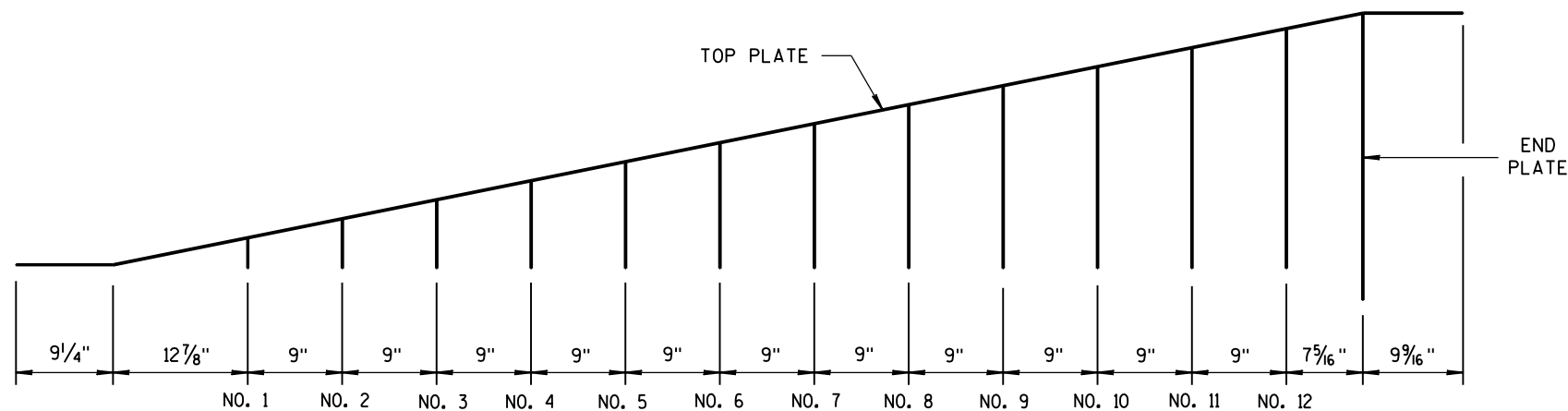


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16 "
5	10 1/8"	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16"	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16"	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

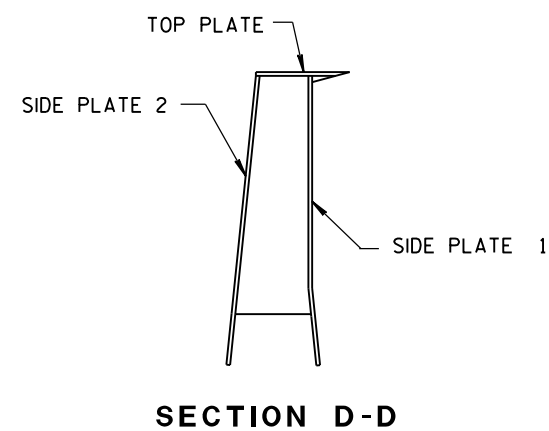
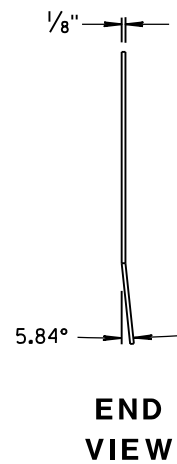
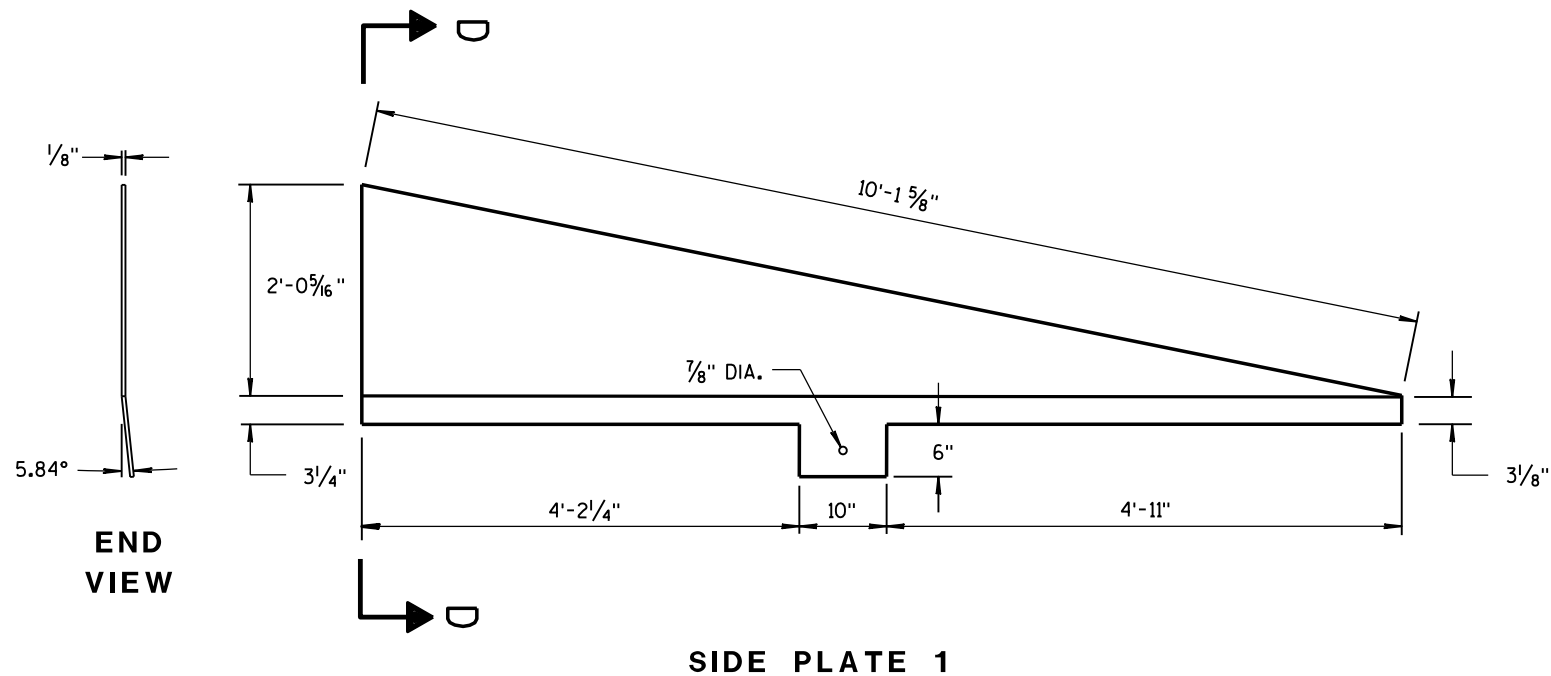
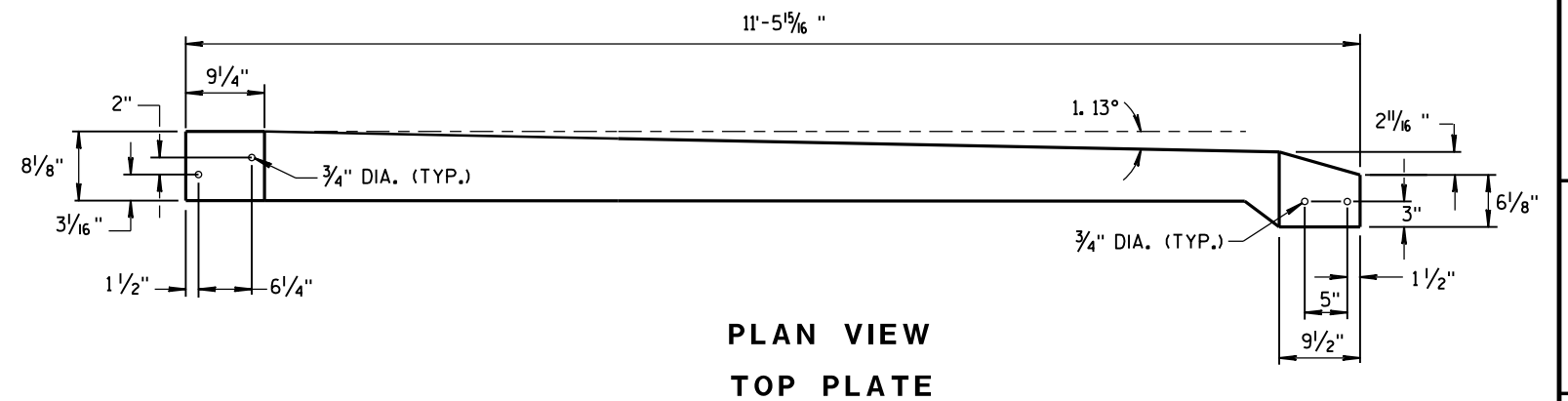
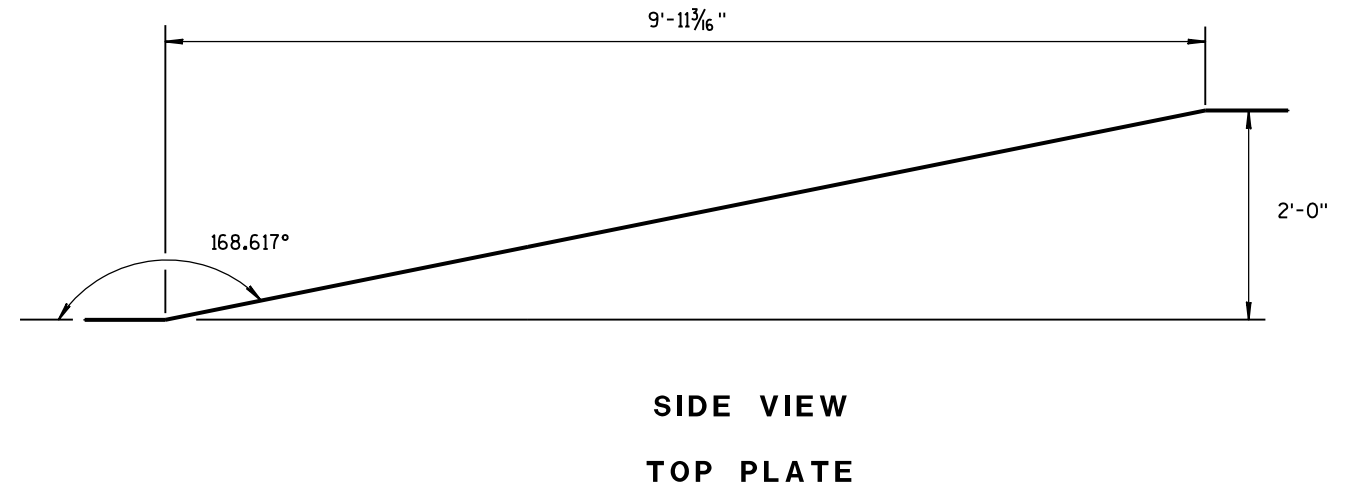
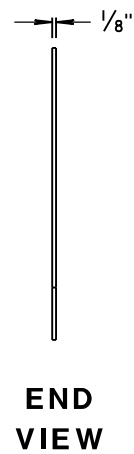
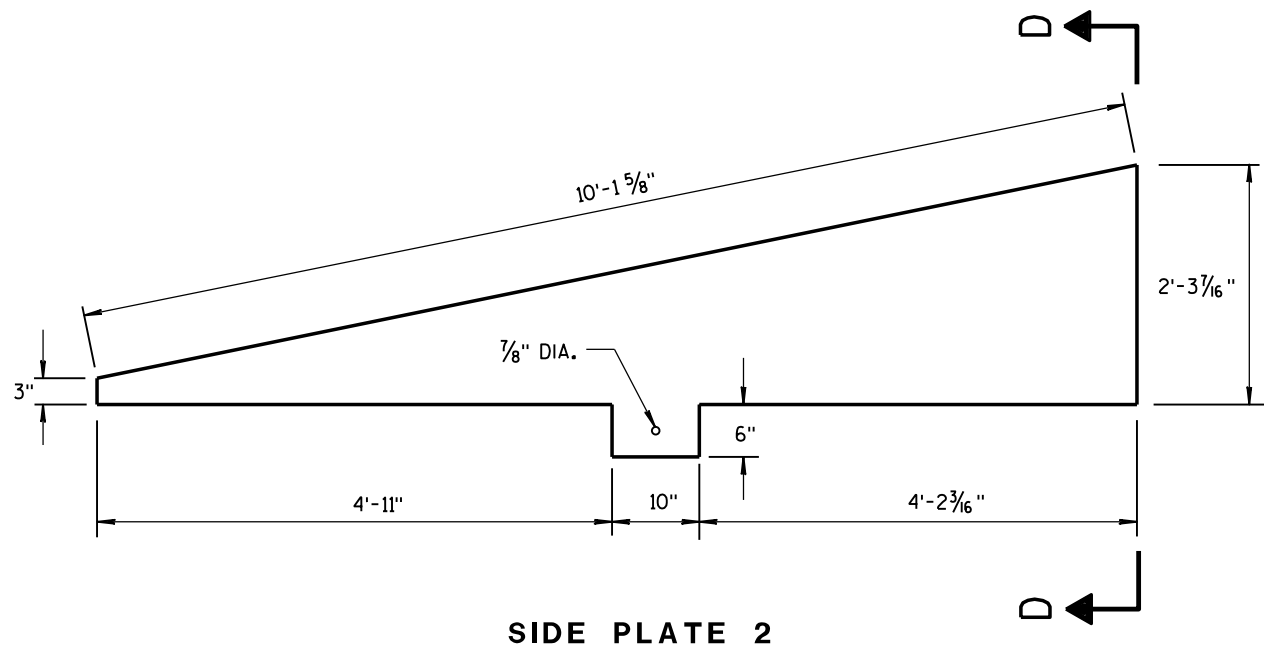
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

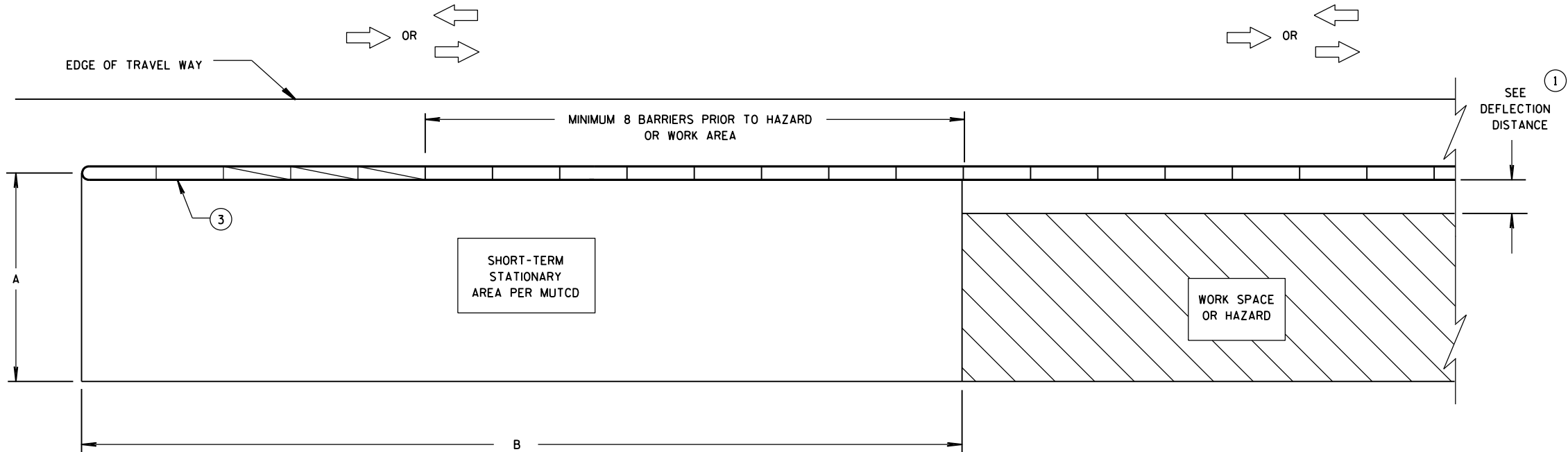
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

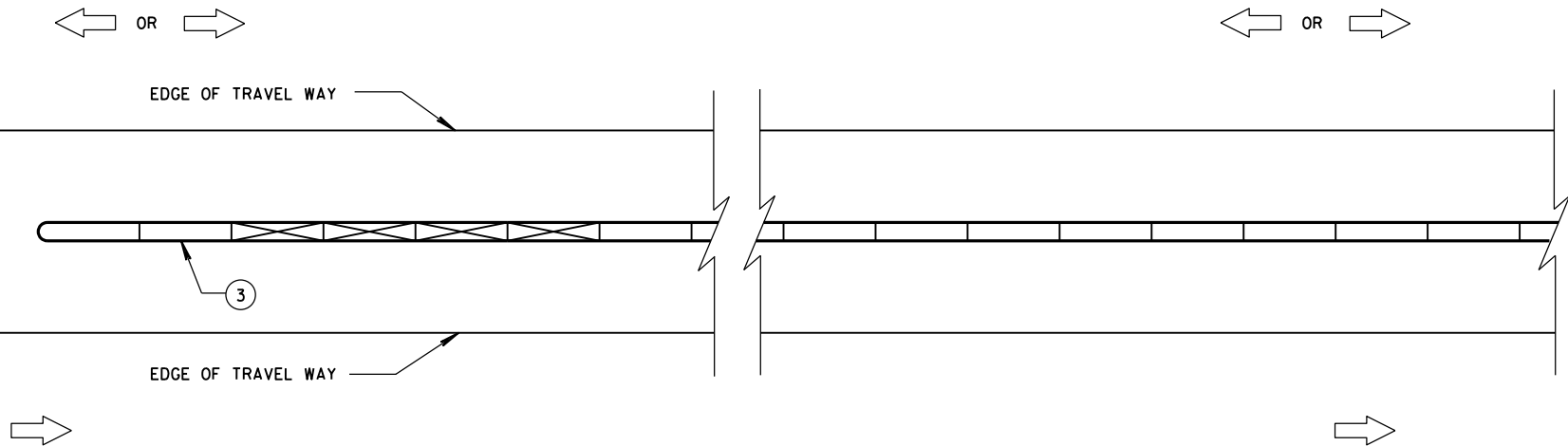


**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED June 2017	/S/ Rodney Taylor		
DATE	ROADWAY STANDARD	29	ENT
FHWA	UNIT SUPERV		



CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER



CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER

GENERAL NOTES

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.

TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.

② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

③ ANCHOR TEMPORARY BARRIER ACCORDING TO CRASH CUSHION OR SAND BARREL MANUFACTURER'S RECOMMENDATIONS. IF MANUFACTURER'S RECOMMENDATIONS ARE NOT PROVIDED, ANCHOR 3 PINS ON TRAFFIC SIDE.

DIMENSION A TABLE ②

FACILITY	POSTED SPEED MPH	DIMENSION A	
		MIN. FT	MAX. FT
FREEWAY/EXPRESSWAY	ALL	15	20
NON-FREEWAY/EXPRESSWAY	GREATER THAN OR EQUAL TO 45	10	15
NON-FREEWAY/EXPRESSWAY	LESS THAN 45	8	10
AADT LESS THAN 1,500	ALL	8	10

DIMENSION B TABLE ②

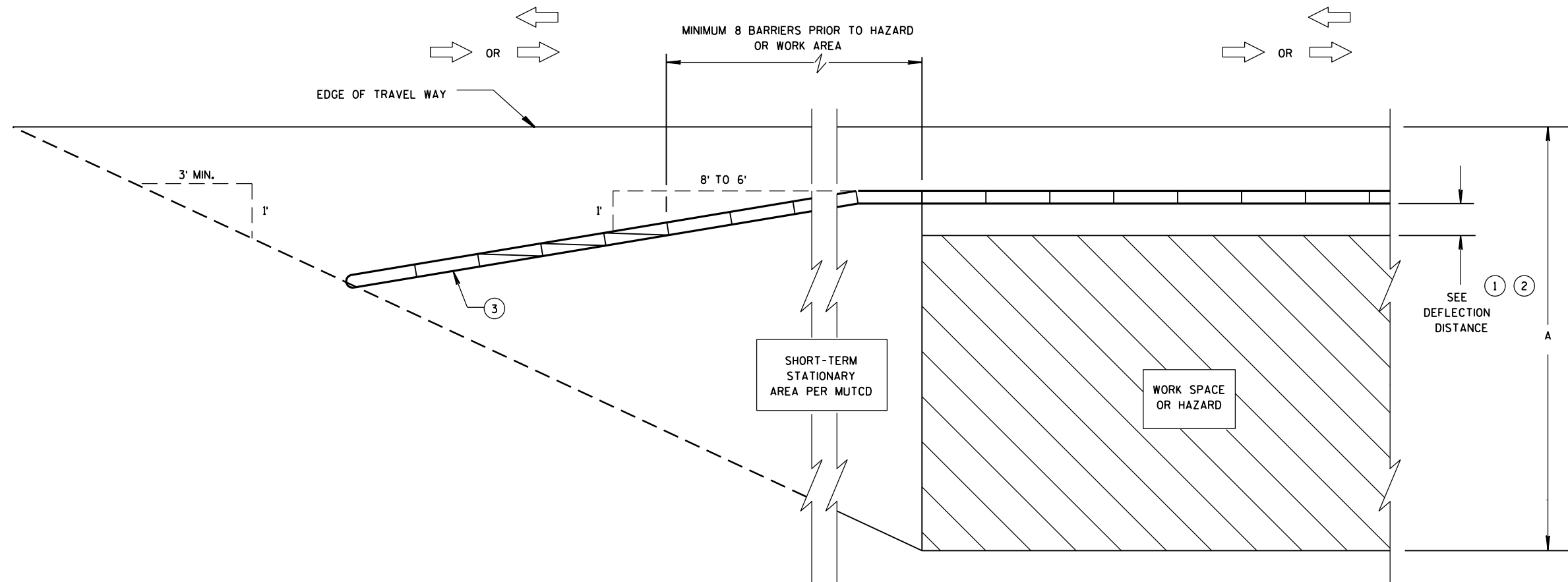
POSTED SPEEDS MPH	DIMENSION B FT
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645

LEGEND

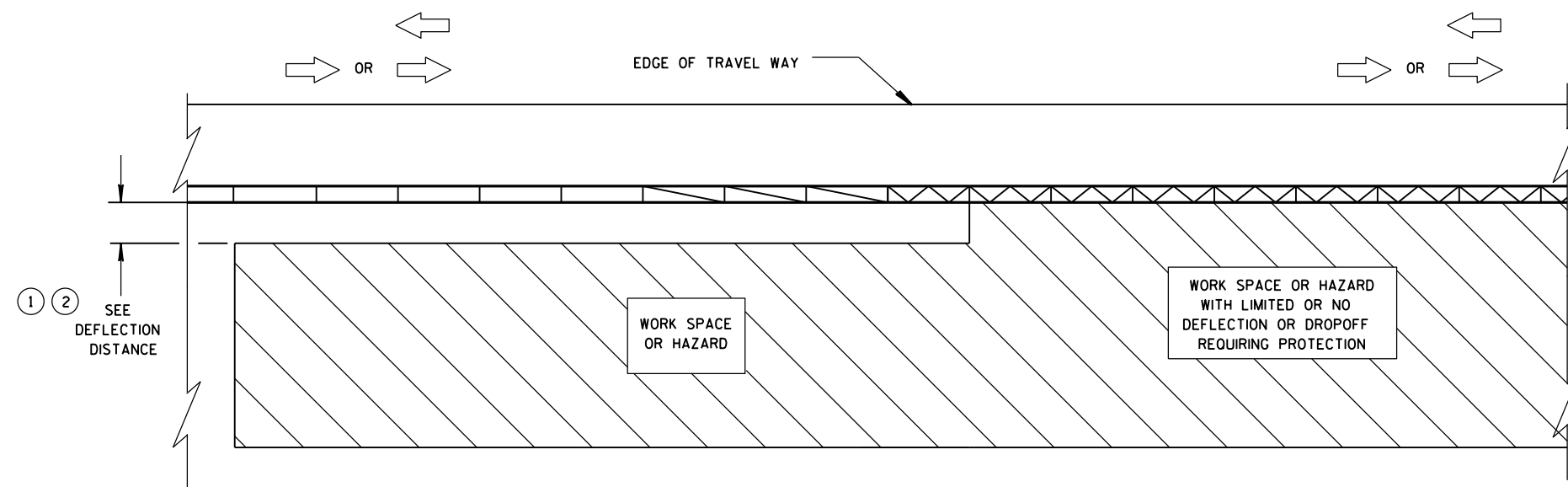
- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



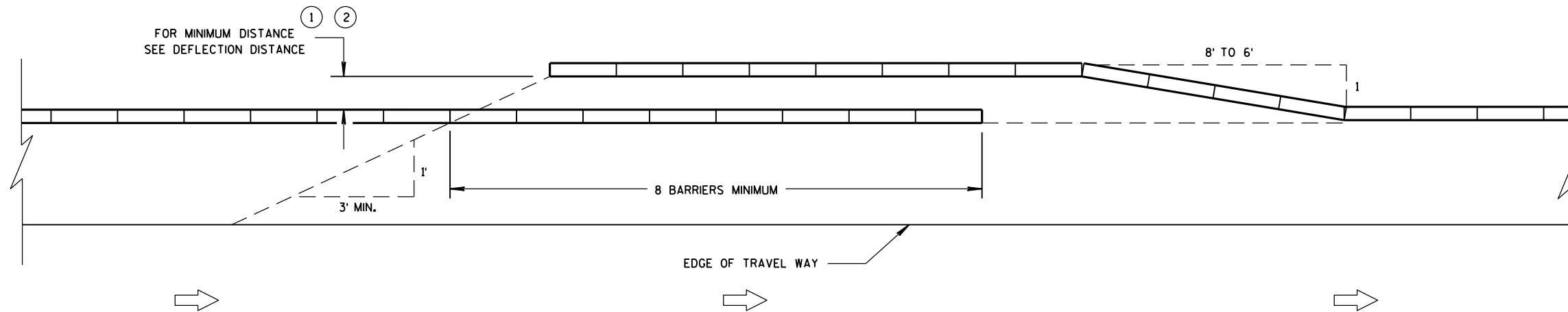
**TRANSITION FROM FREE STANDING TEMPORARY BARRIER
TO ANCHORED BARRIER**

LEGEND

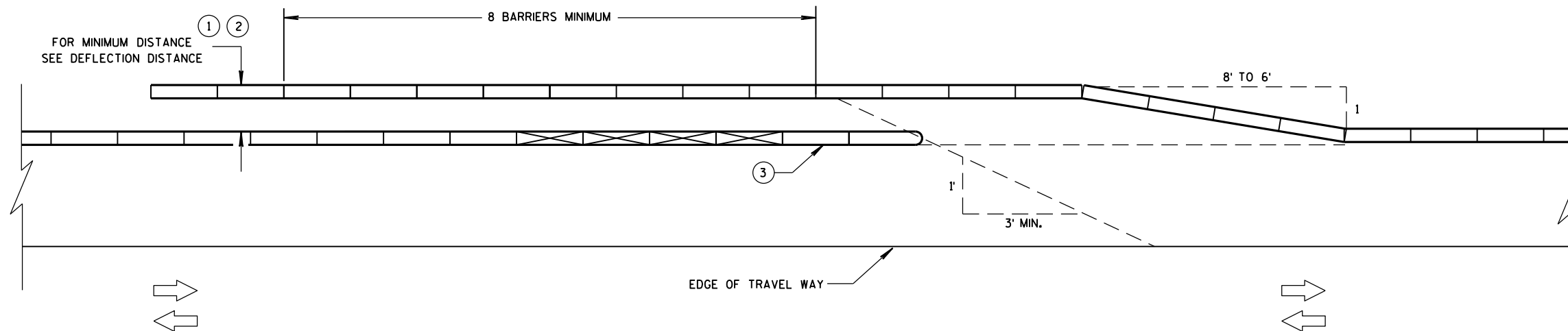
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

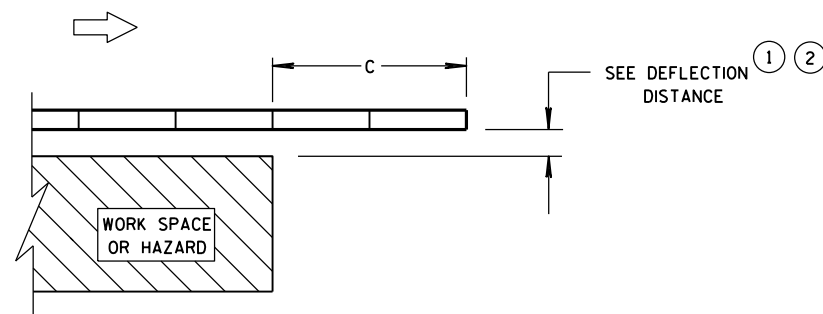
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



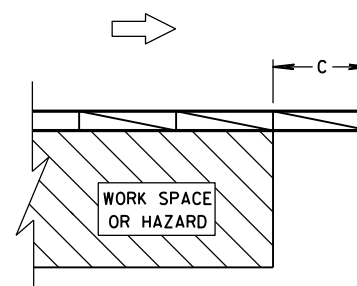
TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC



TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC



**ENDING TEMPORARY BARRIER
DOWNSTREAM - UNANCHORED**



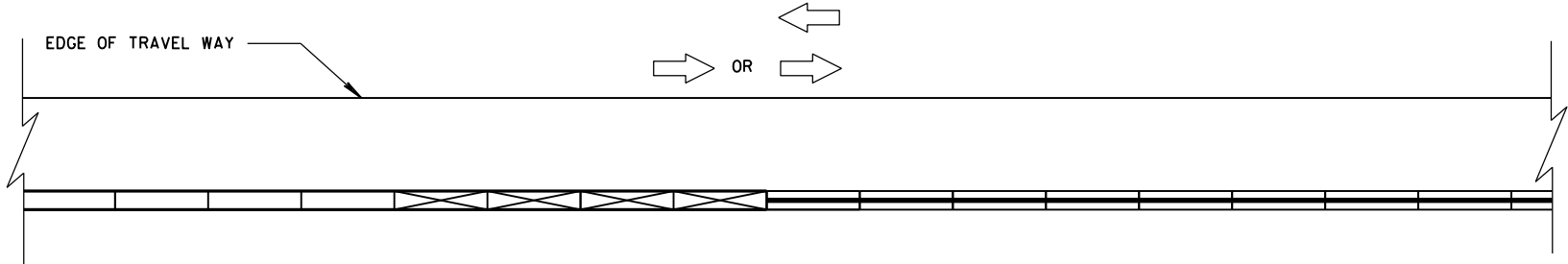
**ENDING TEMPORARY BARRIER
DOWNSTREAM - ANCHORED**

LEGEND

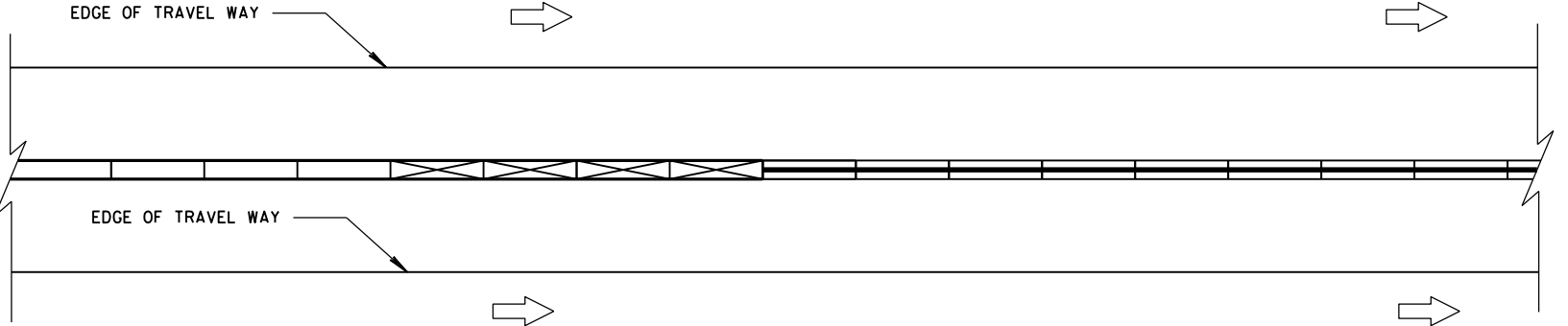
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



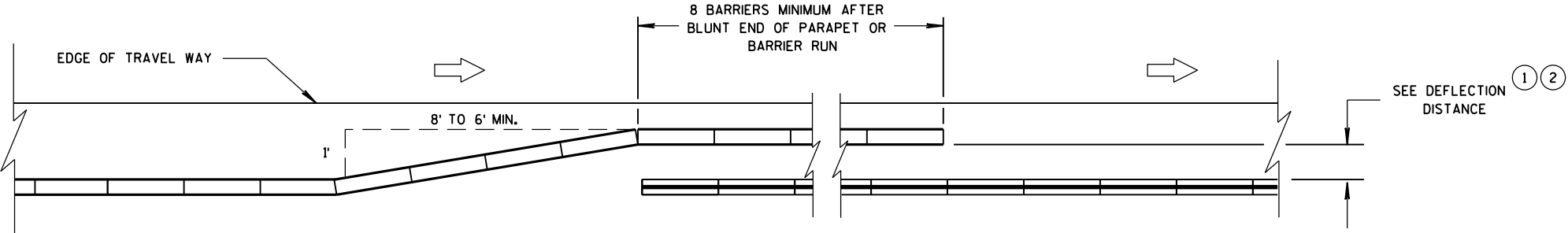
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON ONE SIDE



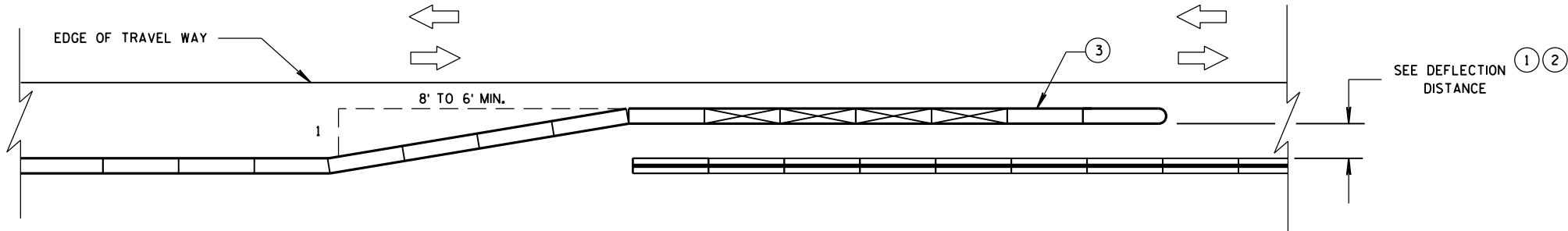
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
ONE WAY TRAFFIC



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
TWO WAY TRAFFIC

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

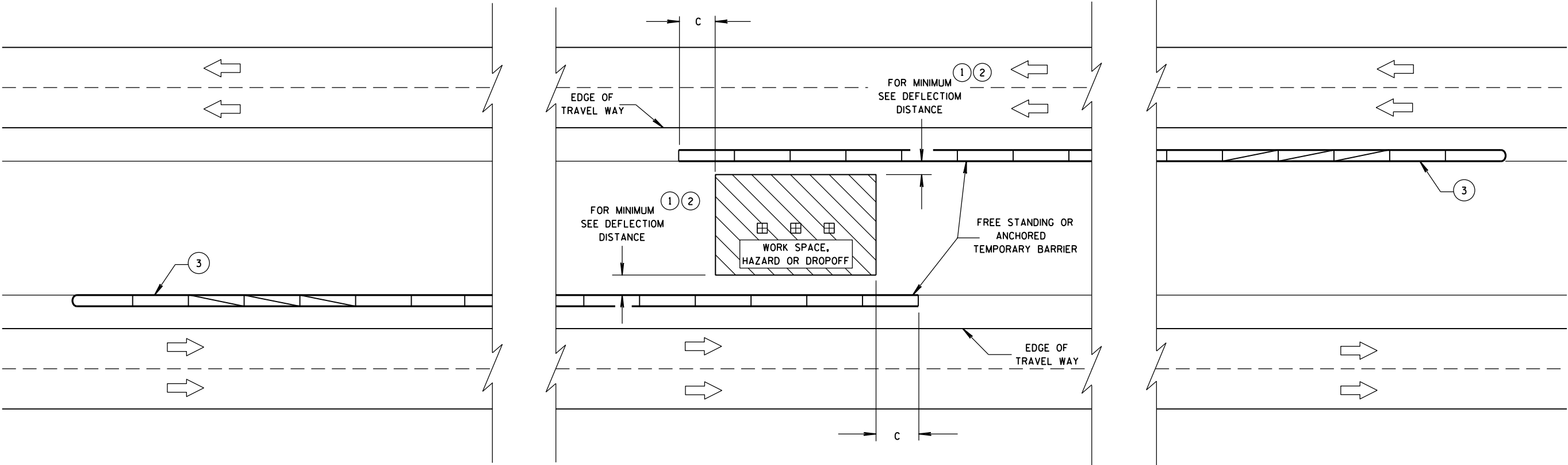
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

DIMENSION C TABLE

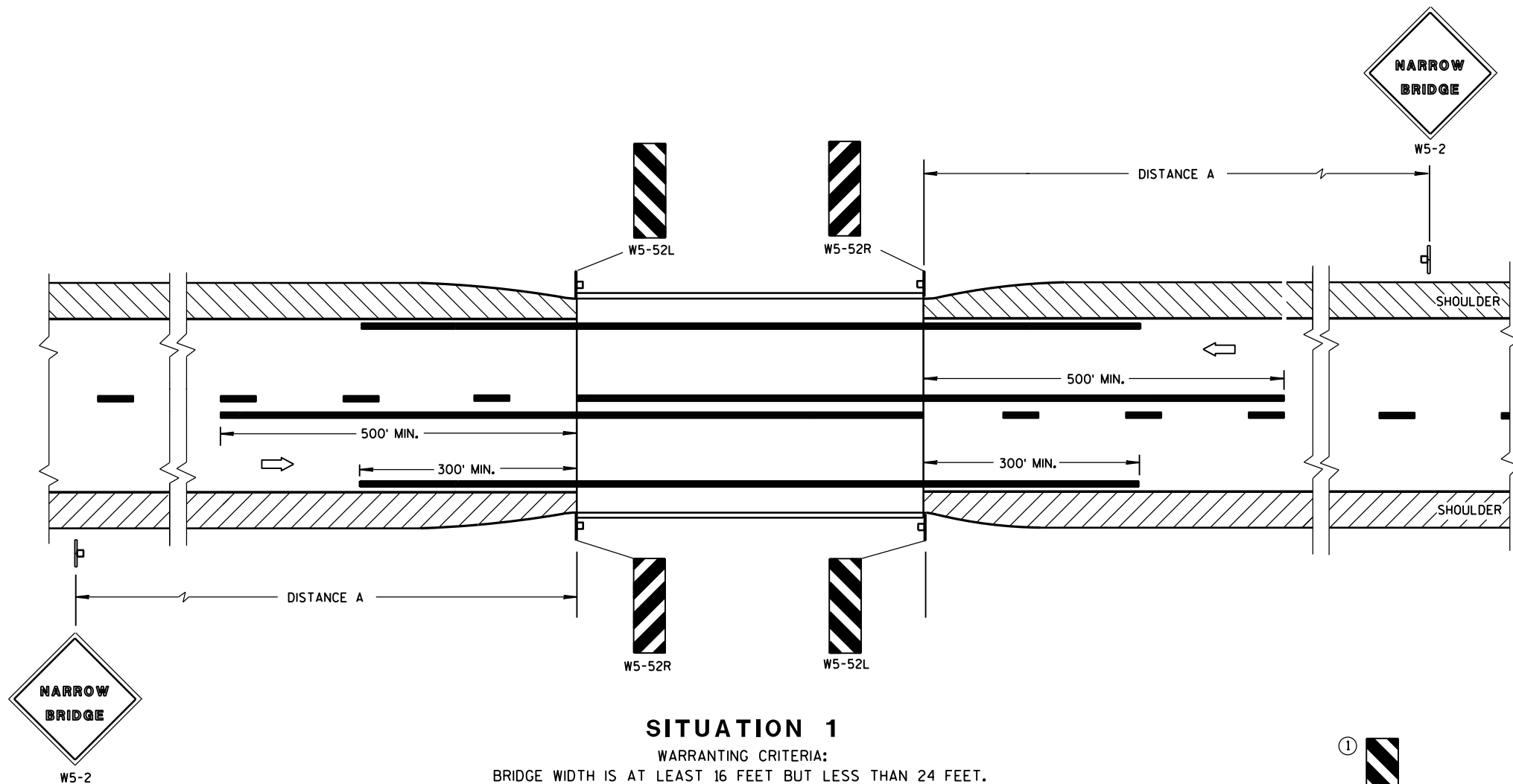
AVAILABLE DEFLECTION DISTANCE	MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT
GREATER THAN 8'	12.5
LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4'	50
LESS THAN OR EQUAL TO 4'	100



CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS ENGINEER 34 ENT
FHWA



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

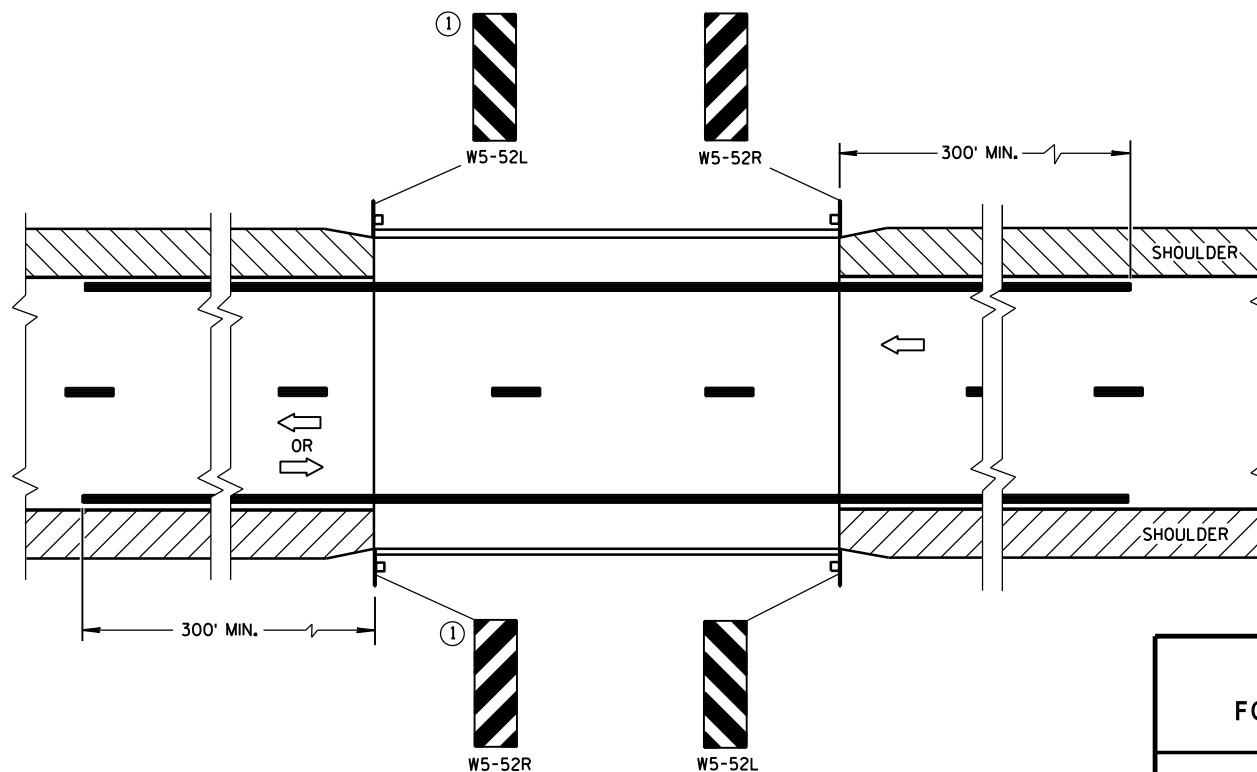
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

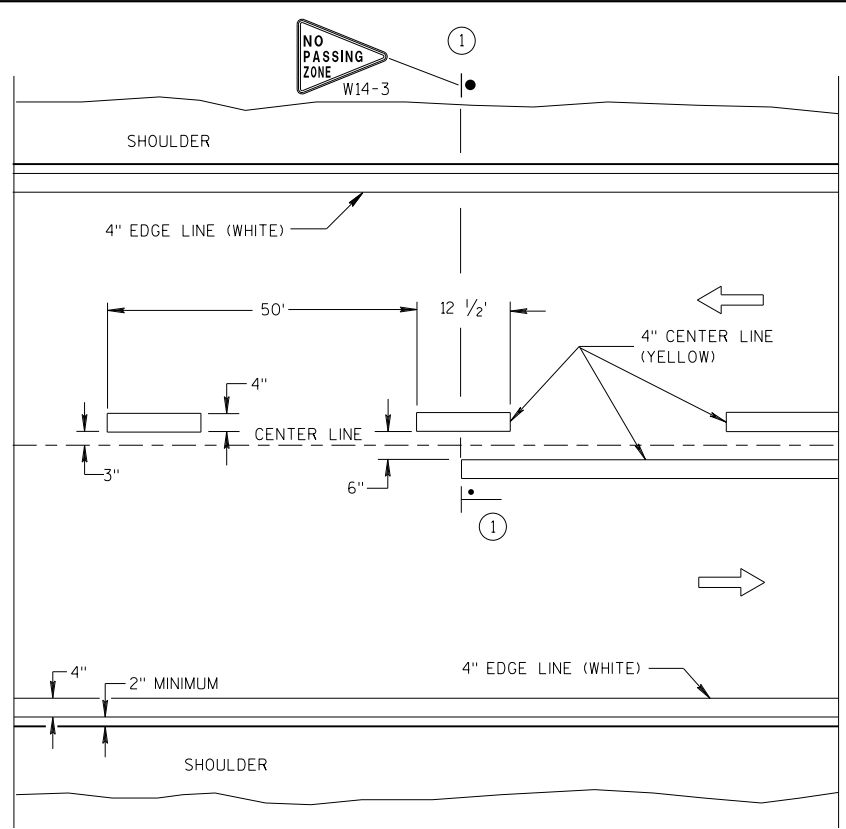
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

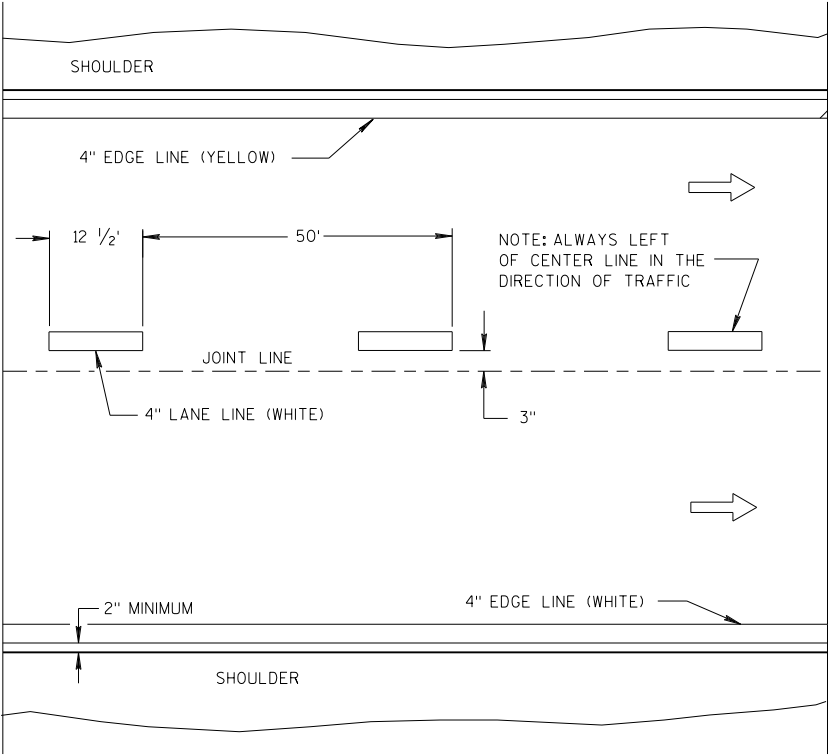
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MAR 35 JEER
FHWA

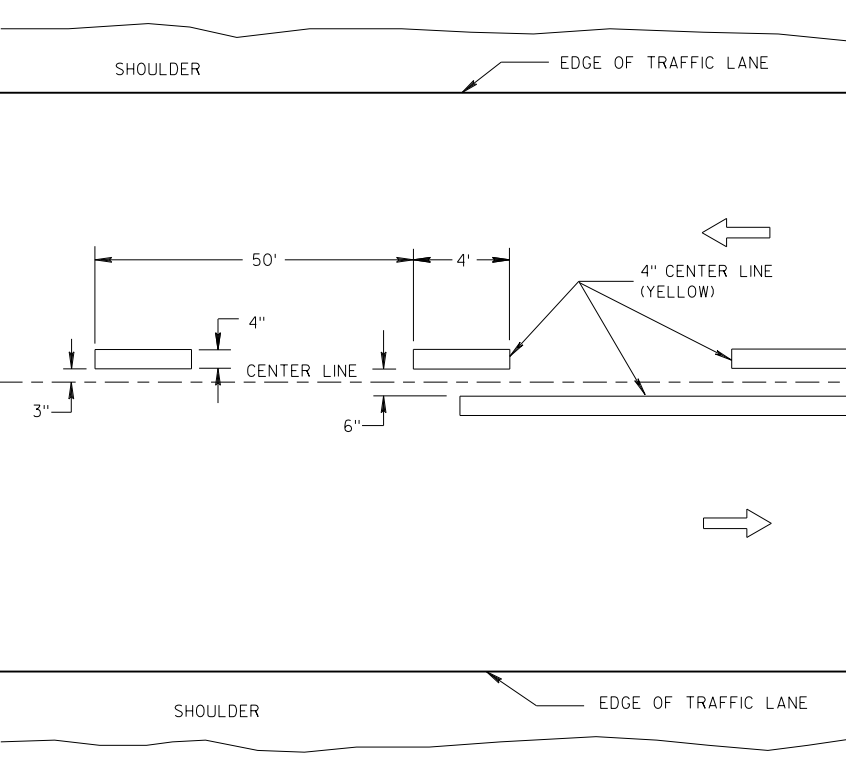


TWO WAY TRAFFIC

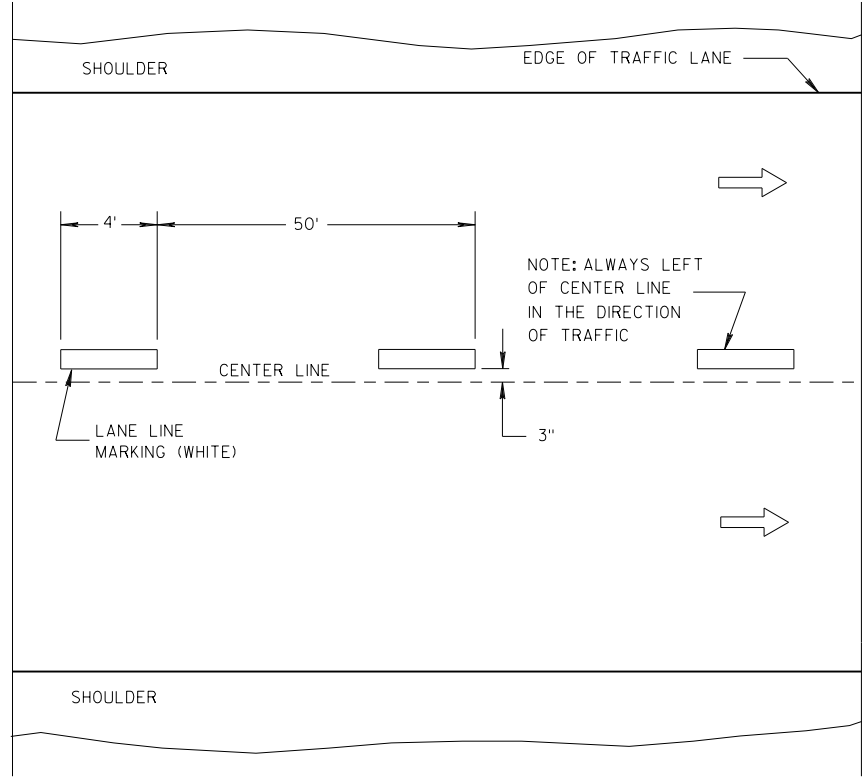


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL

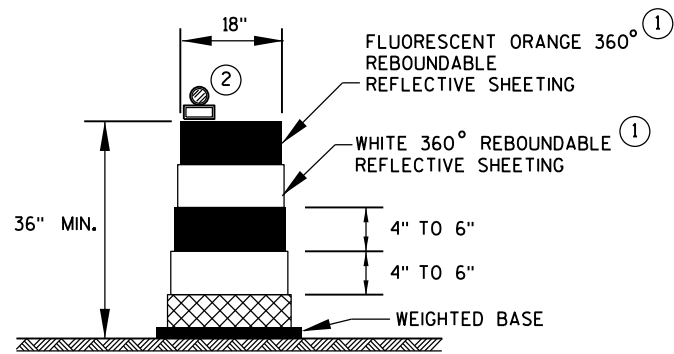
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

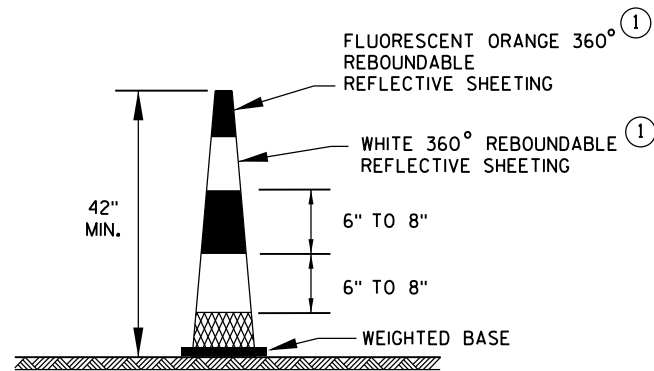
LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 7/2018 /S/ Matthew R. Rauch
STATE SIGNING AND MAR 36 INEER
FHWA



DRUM

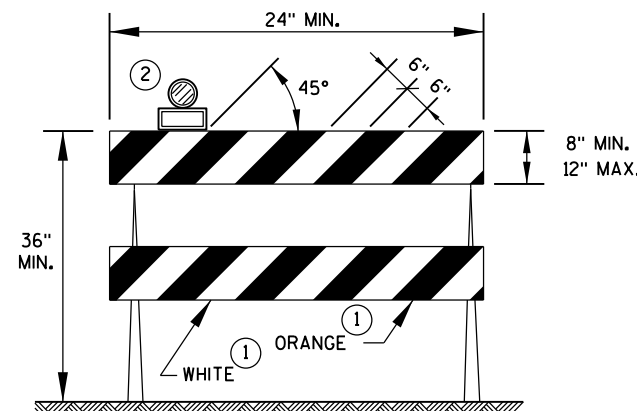


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

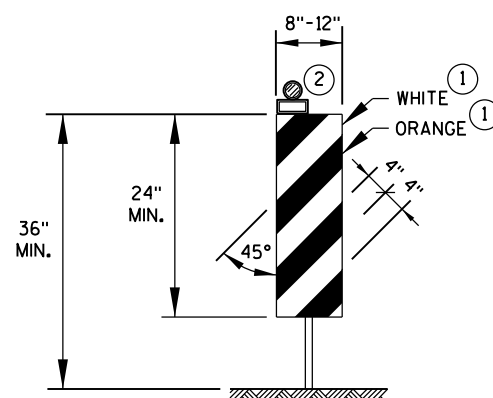
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



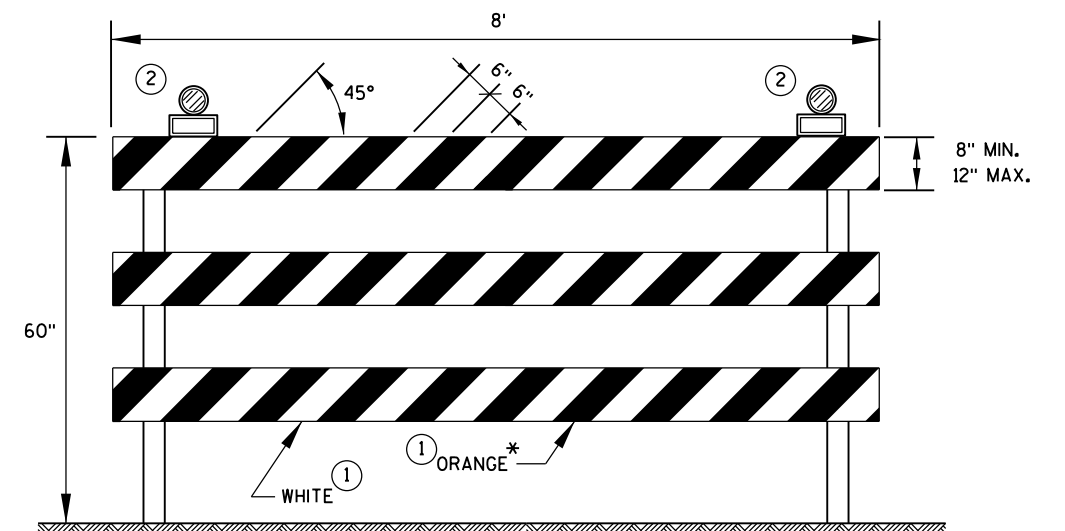
TYPE 2 BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED.
ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE 3 BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENG 37
FHWA

LEGEND

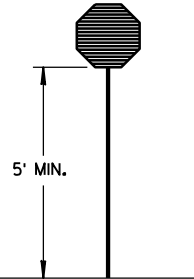
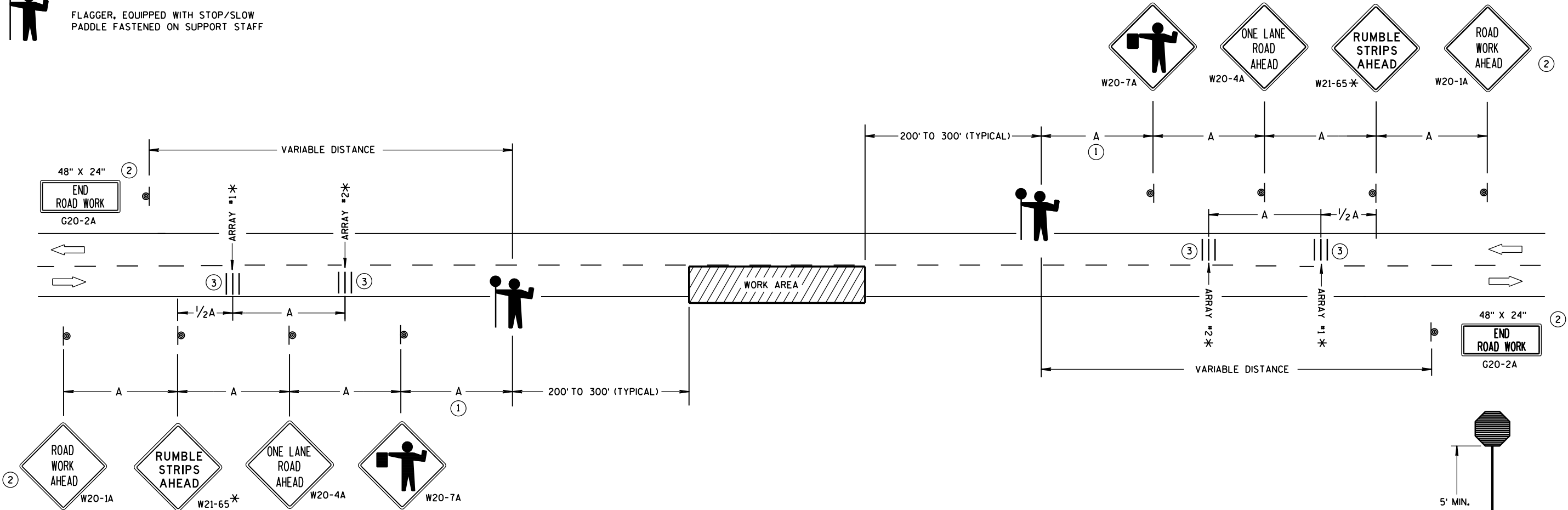
- SIGN ON PORTABLE OR PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA
- FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

SPEED LIMIT	SPACING A
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING A.



STOP/SLOW PADDLE ON SUPPORT STAFF

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

"W0" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS. PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, REMOVE TEMPORARY RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

* UTILIZE TEMPORARY RUMBLE STRIPS WHEN FLAGGING OPERATION IS ANTICIPATED TO BE STATIONARY IN EXCESS OF TWO HOURS.

- ① FOR A MOVING WORK OPERATION, SIGNING AND TEMPORARY RUMBLE STRIPS (IF USED) SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3,500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- ③ EACH TEMPORARY RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heldtke
DATE WORK ZONE ENC 38
FHWA

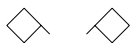
LEGEND

- 

TYPE III BARRICADE WITH ATTACHED SIGN
- 

SIGN ON PERMANENT SUPPORT
- 

TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- 

TRAFFIC CONTROL DRUM
- 

FLAGS, 16" X 16" MIN. (ORANGE)
- 

REMOVING PAVEMENT MARKING
- 

DIRECTION OF TRAFFIC
- 

ASPHALTIC PAVEMENT WIDENING
- 

CONCRETE BARRIER TEMPORARY PRECAST
- 

TEMPORARY SIGNAL. SEE SDD 09G02 FOR EXACT PLACEMENT

WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET)

- ① 500 FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35 - 40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25 - 30 MPH, USE 200 FOOT TYPICAL SPACING.
- ② USE 300 FOOT SPACING IF THE PRE - CONSTRUCTION REGULATORY SPEED IS 35 MPH OR LESS.
- ③ DIMENSION DETERMINED BY CBTP TAPER FROM EDGE LINE TO TANGENT SECTION OF THE ROAD.
- ④ TEMPORARY MARKING STOP LINE REMOVABLE TAPE 18 - INCH.
- ⑤ 700 FOOT TEMPORARY MARKING DOUBLE YELLOW LINE 4 - INCH. WHEN THE DISTANCE FOR THE PRECEDING NO - PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.
- ⑥ SEE SDD 15C02 - SHEET "F" FOR ADVANCED WIDTH RESTRICTION SIGNING.

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE..

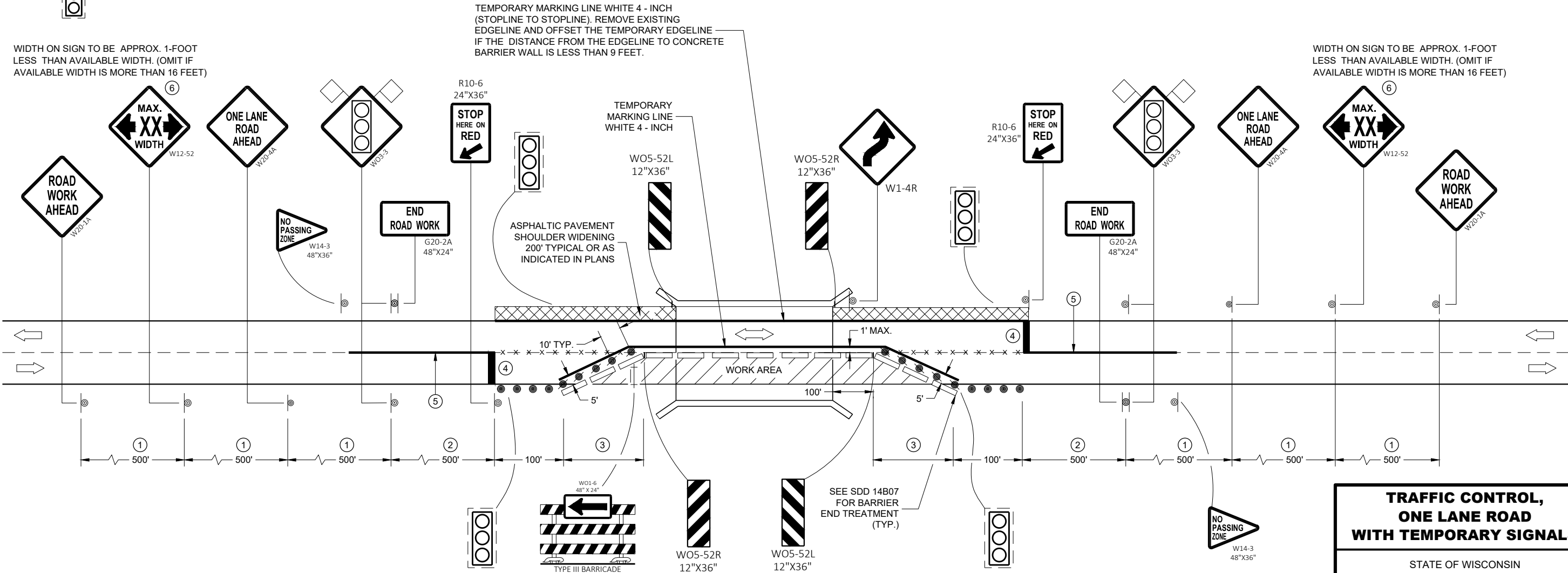
THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

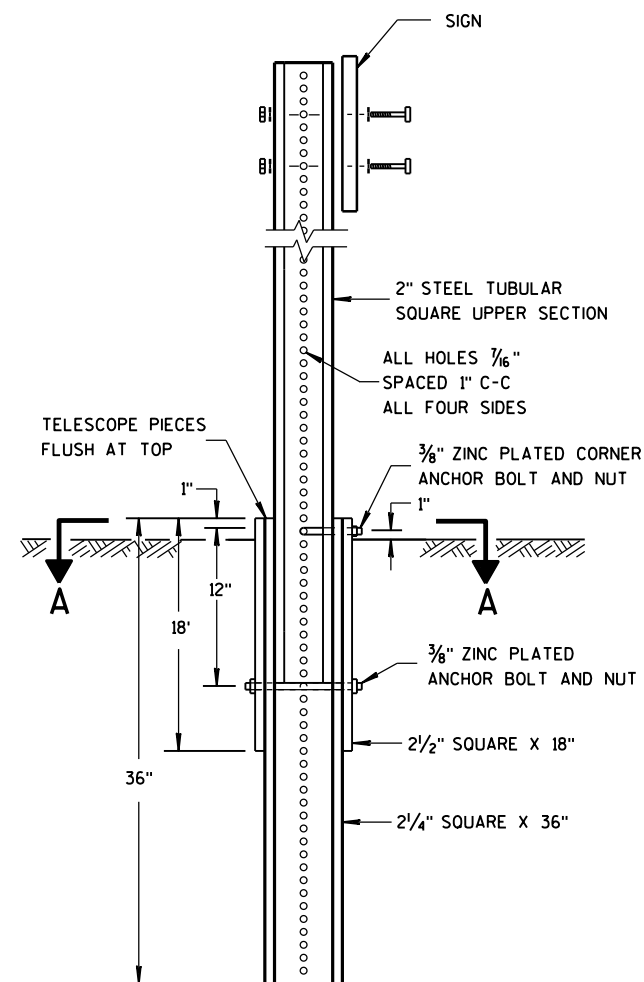


**TRAFFIC CONTROL,
ONE LANE ROAD
WITH TEMPORARY SIGNALS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
November 2018 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER 39

FHWA



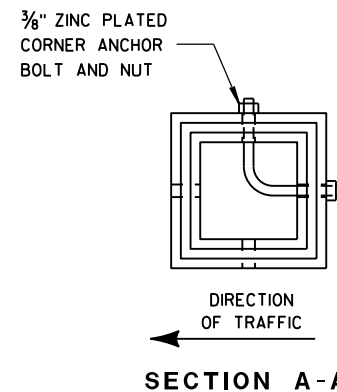
DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

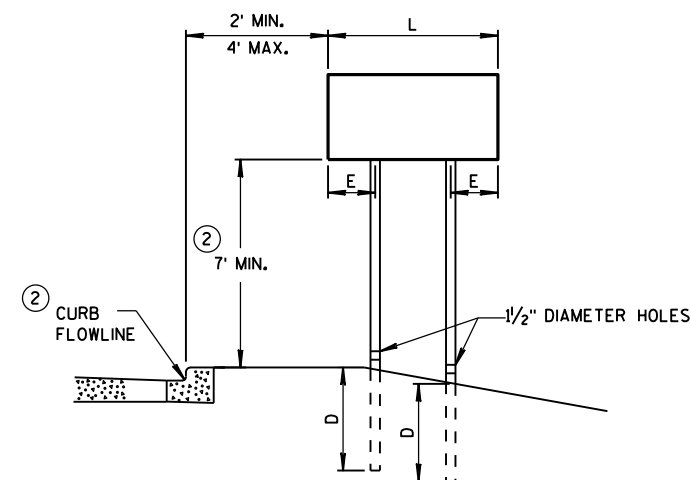
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



SECTION A-A

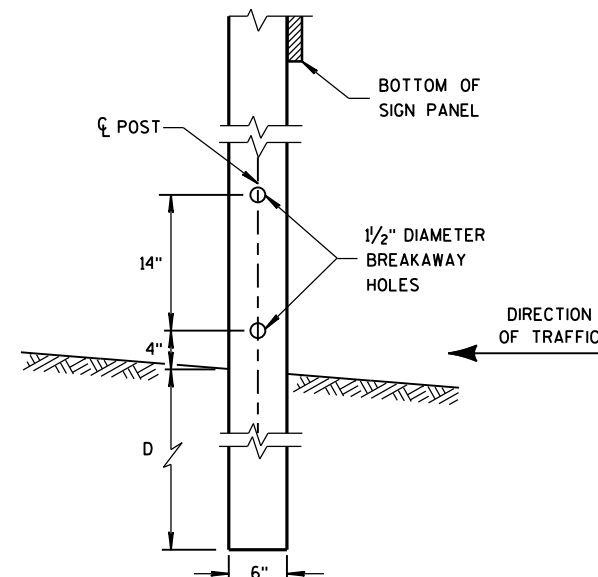


URBAN AREA

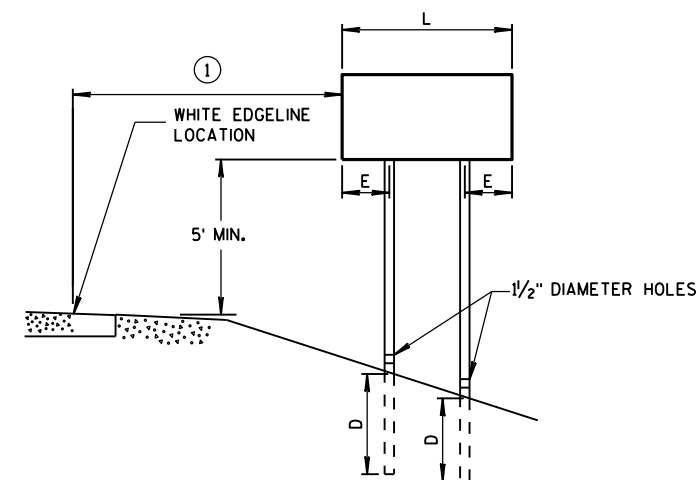
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" X 6" WOOD POST
MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

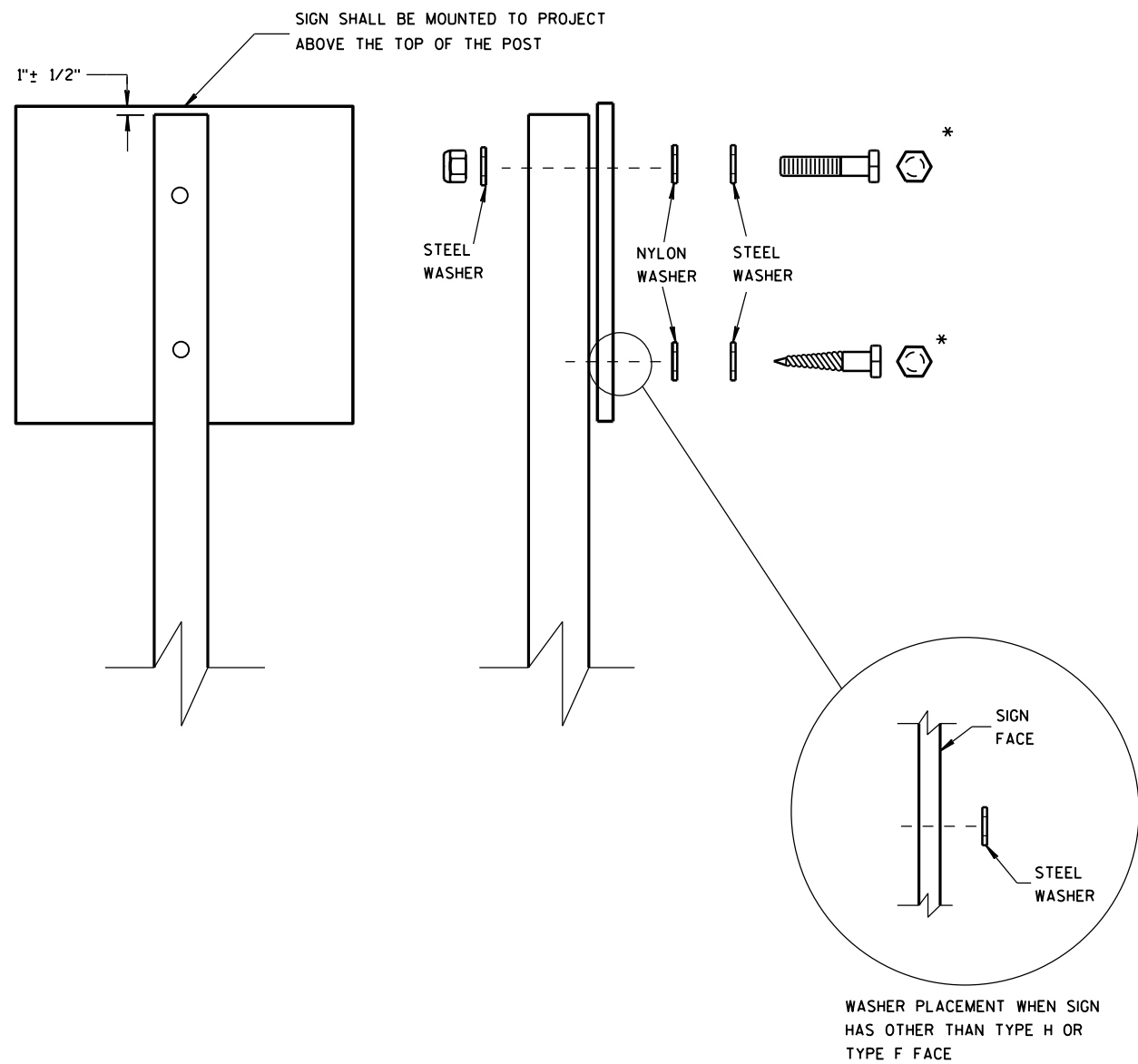
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
 - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
 - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

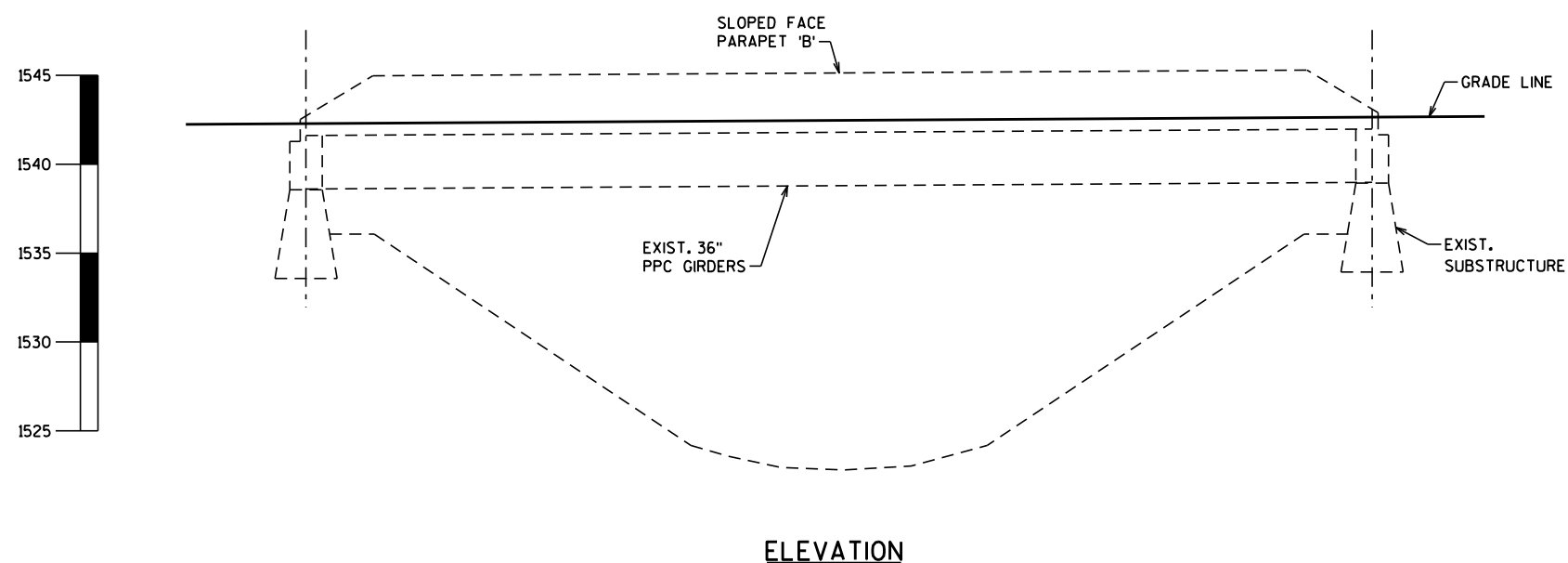
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENC 41
FHWA	

INVENTORY RATING	_____	HS-20
OPERATING RATING	_____	HS-37
WISCONSIN STANDARD PERMIT		
VEHICLE (Wis-SPV)	_____	250 KIPS

CONCRETE MASONRY
OVERLAY DECKS ————— $f'_c = 4,000$ P.S.I.

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES

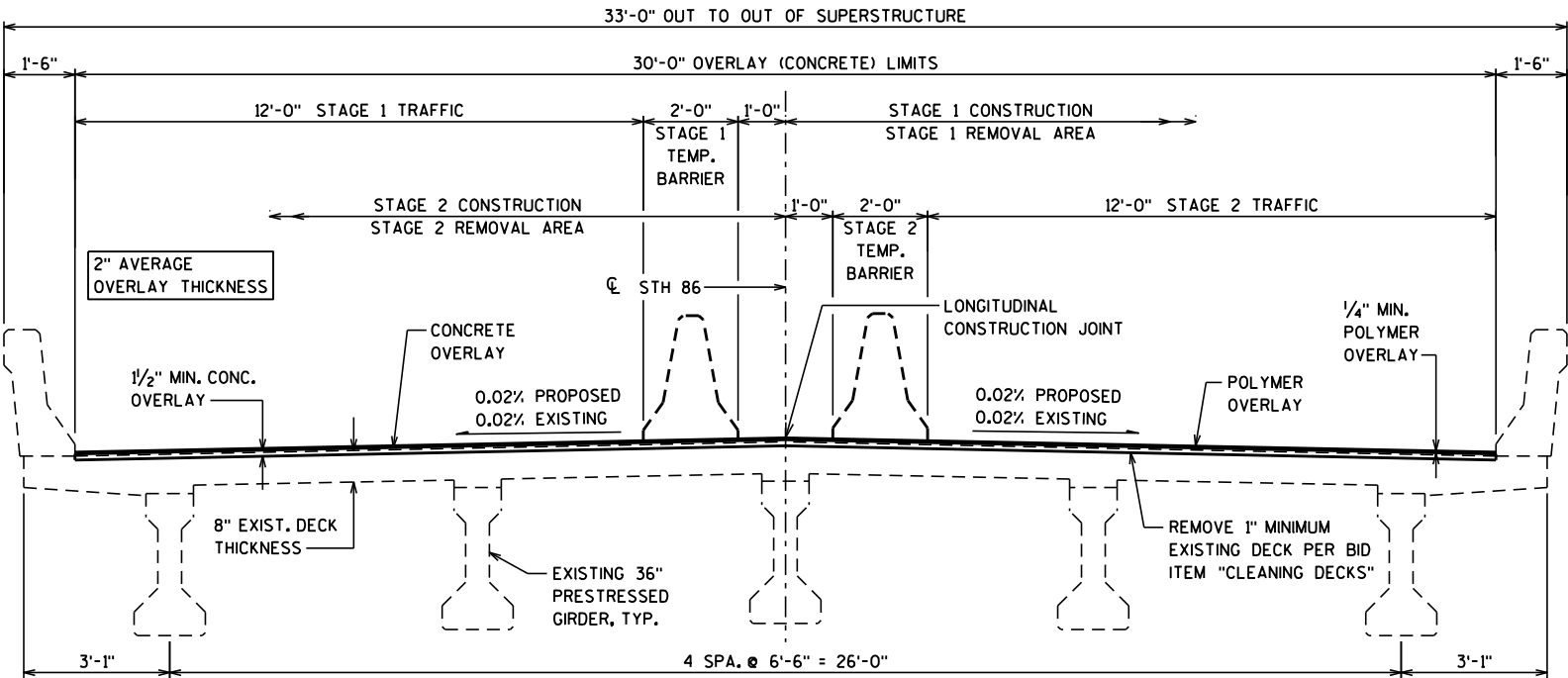
ADT = 700 (2019)
910 (2039)
RDS = 60 M.P.H.



KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

WILLIAM DREHER
(608) 266-8489

NO.	DATE	REVISION			BY			
ORIGINAL PLANS PREPARED BY								
OMNI ASSOCIATES								
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION								
ACCEPTED	<i>William C. Dreher</i> SDR			02/06/19				
CHIEF STRUCTURES DESIGN ENGINEER				DATE				
STRUCTURE B-35-98								
STH 86 OVER NORTH FORK SPIRIT RIVER								
COUNTY	LINCOLN			TOWN	TOMAHAWK			
DESIGN SPEC. REHABILITATION N/A								
DESIGNED BY	BRE	DESIGN CK'D.	KRO	DRAWN BY	<table><tr><td>BRE</td><td>PLANS CK'D.</td><td>KRO</td></tr></table>	BRE	PLANS CK'D.	KRO
BRE	PLANS CK'D.	KRO						
GENERAL PLAN				SHEET 1 OF 2				
				42				



CROSS SECTION THRU ROADWAY
LOOKING EAST

NOTES

- DRAWINGS SHALL NOT BE SCALED.
- DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.
- ALL CONCRETE REMOVAL NOT COVERED WITH A CONCRETE OVERLAY SHALL BE DEFINED BY A 1-INCH DEEP SAW CUT.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY.
- SEAL OVERLAY CONSTRUCTION JOINTS ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE ENTIRE FRONT FACES AND TOPS OF BOTH WING & DECK PARAPETS.
- A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".
- THE AVERAGE OVERLAY THICKNESS IS BASED ON THE MINIMUM OVERLAY THICKNESS PLUS 1/2-INCH TO ACCOUNT FOR VARIATIONS IN THE DECK SURFACE.
- PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, CONCRETE SURFACE REPAIR, AND FULL-DEPTH DECK REPAIR ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. "CONCRETE SURFACE REPAIR" TO INCLUDE BUT NOT LIMITED TO PARAPETS AND WINGWALLS. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".
- ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1 1/2" PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS IS 2" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	TOTALS
502.3200	PROTECTIVE SURFACE TREATMENT	SY	202
502.3210	PIGMENTED SURFACE SEALER	SY	48
509.0301	PREPARATION DECKS TYPE 1	SY	8
509.0302	PREPARATION DECKS TYPE 2	SY	4
509.0500	CLEANING DECKS	SY	202
509.1500	CONCRETE SURFACE REPAIR	SF	13
509.2000	FULL-DEPTH DECK REPAIR	SY	1
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	12
509.5100.S	POLYMER OVERLAY	SY	202
509.9050.S	CLEANING PARAPETS	LF	124
SPV.0025	ABUTMENT UNDERCUT SLURRY BACKFILL	CF	29

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-98			
		DRAWN BY	BRE
		PLANS CK'D.	KRO
CROSS SECTION & QUANTITIES		SHEET 2 OF 2	
		43	

INVENTORY RATING	_____	HS-20
OPERATING RATING	_____	HS-37
WISCONSIN STANDARD PERMIT		
VEHICLE (Wis-SPV)	_____	250 KIPS

CONCRETE MASONRY
OVERLAY DECKS ————— $f'_c = 4,000$ P.S.I.

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES

ADT = 700 (2019)
910 (2039)
RDS = 60 M.P.H.



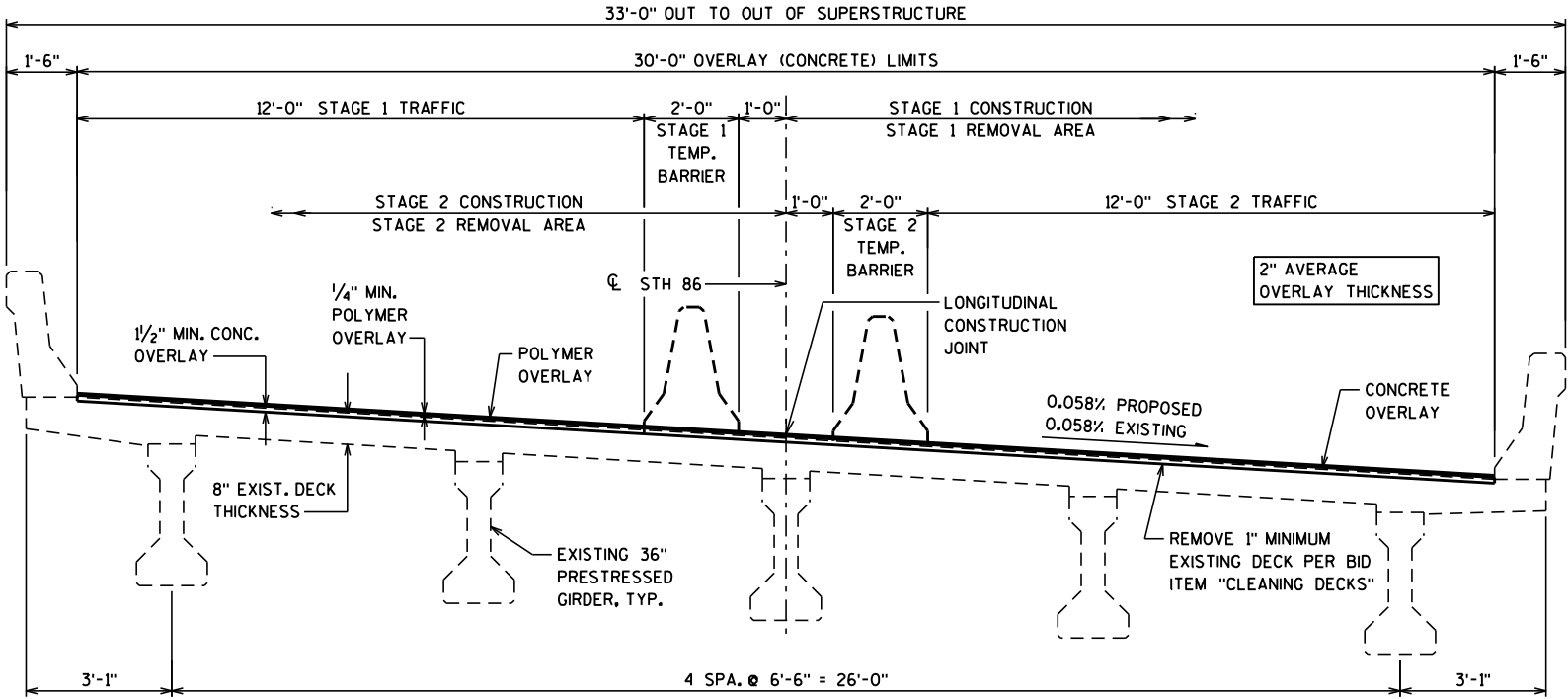
PLAN
TOP OF DECK SHOWN



KRISTOFER OLSON
OMNNI ASSOCIATES, INC.
(920) 735-6900

WILLIAM DREHER
(608) 266-8489

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY 			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <i>William C. Dreher</i> ^{SDR} 02/06/19 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-35-99 STH 86 OVER SQUAW CREEK			
COUNTY	LINCOLN	TOWN	TOMAHAWK
DESIGN SPEC. REHABILITATION N/A			
DESIGNED BY	BRE	DESIGN CK'D.	KRO
DRAWN BY	BRE	PLANS CK'D.	KRO
GENERAL PLAN			SHEET 1 OF 2 44



CROSS SECTION THRU ROADWAY
LOOKING EAST

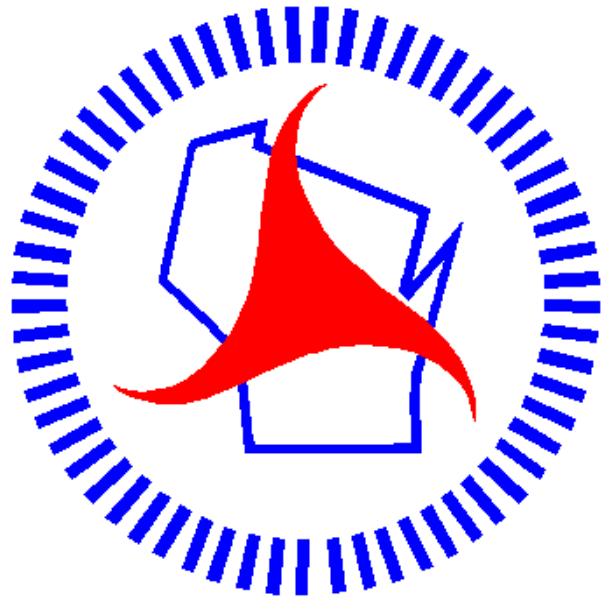
NOTES

- DRAWINGS SHALL NOT BE SCALED
- DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.
- ALL CONCRETE REMOVAL NOT COVERED WITH A CONCRETE OVERLAY SHALL BE DEFINED BY A 1-INCH DEEP SAW CUT.
- PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY.
- SEAL OVERLAY CONSTRUCTION JOINTS ACCORDING TO SECTION 502.3.13.1 OF THE STANDARD SPECIFICATIONS. COST INCIDENTAL TO BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE ENTIRE FRONT FACES AND TOPS OF BOTH WING & DECK PARAPETS.
- A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".
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- PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, CONCRETE SURFACE REPAIR, AND FULL-DEPTH DECK REPAIR AREAS ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".
- ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".
- PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1/2" PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS IS 2" (OR AS GIVEN ON THE PLANS). IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	TOTALS
502.3200	PROTECTIVE SURFACE TREATMENT	SY	202
502.3210	PIGMENTED SURFACE SEALER	SY	67
509.0301	PREPARATION DECKS TYPE 1	SY	4
509.0302	PREPARATION DECKS TYPE 2	SY	2
509.0500	CLEANING DECKS	SY	202
509.2000	FULL-DEPTH DECK REPAIR	SY	1
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	12
509.5100.S	POLYMER OVERLAY	SY	202
509.9050.S	CLEANING PARAPETS	LF	172
SPV.0025	ABUTMENT UNDERCUT SLURRY BACKFILL	CF	29

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-35-99			
		DRAWN BY	BRE
		PLANS CK'D.	KRO
CROSS SECTION & QUANTITIES		SHEET 2 OF 2	
		45	



Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

<http://www.dot.wisconsin.gov>