

LAX

PROJECT ID: 5752-00-81

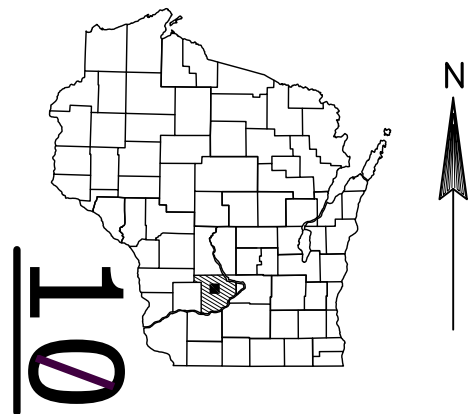
COUNTY: SAUK

APRIL 2019

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
<del>Section No.</del>	<del>4</del>	<del>Right of Way Plat</del>
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
<del>Section No.</del>	<del>7</del>	<del>Sign Plates</del>
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

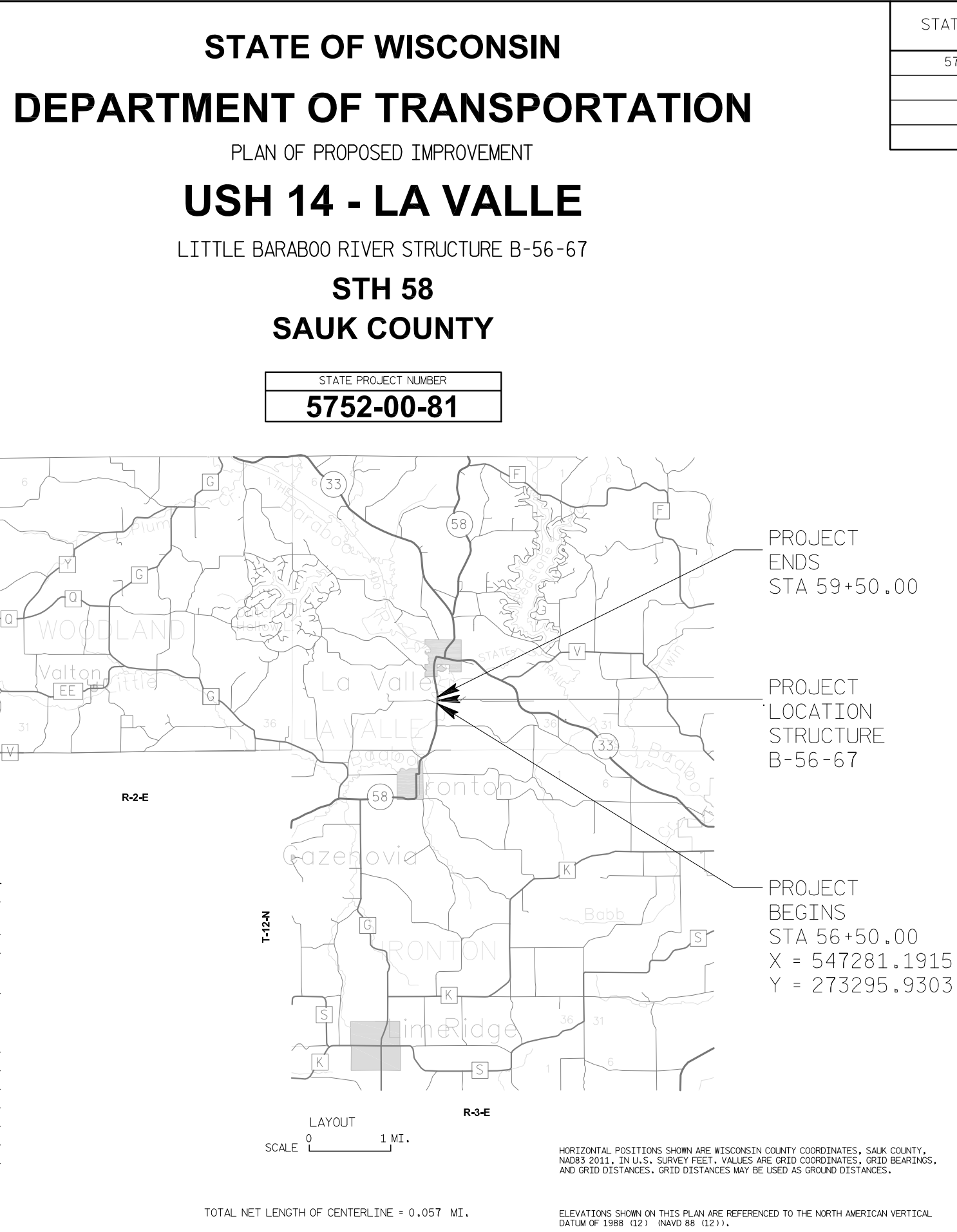
TOTAL SHEETS = 62



DESIGN DESIGNATION 5752-00-01

A.A.D.T. (2017)	=	1600 VPD
A.A.D.T. (2037)	=	1870 VPD
D.H.V.	=	215 VPH
D.D.	=	56/44
T.	=	11.8%
DESIGN SPEED	=	60 MPH
ESALS	=	60,000

CONVENTIONAL SYMBOLS	
PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	
PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	



STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5752-00-81	WISC 2019218	1

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	JSD
Designer	PAUL M. VALENTI
Project Manager	ANTHONY M. VANDER WIELEN
Regional Examiner	SW REGION
Regional Supervisor	JOSEPH A. GREGAS III
C.O. Examiner	

APPROVED FOR THE DEPARTMENT

DATE: 1/30/2019

(Signature)

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GENERAL NOTES

- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- D.O.T. BRIDGE BENCHMARK MONUMENT TO BE FURNISHED BY THE STATE AND PLACED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.
- RIGHT OF WAY LINES SHOWN ON THE CROSS SECTIONS ARE APPROXIMATE.
- PRIOR TO THE PLACEMENT OF MGS GUARDRAIL, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED UNLESS SHOWN OTHERWISE.
- THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, BIKE OR PARKING LANE.
- CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS.

DNR LIAISON

ANDY BARTA  
ENVIRONMENTAL ANALYSIS & REVIEW SPECIALIST  
WISCONSIN DEPT. OF NATURAL RESOURCES  
SOUTH CENTRAL REGION  
3911 FISH HATCHERY ROAD  
FITCHBURG, WI 53711  
608-275-3308

TOWN OF LA VALLE

RAMON DEMASKIE  
TOWN BOARD CHAIRMAN  
TOWN HALL (608) 985-7695  
EMAIL: RDEMASKIE@ALLIED.COOP

SAUK COUNTY

PATRICK GAVINSKI  
SAUK COUNTY HIGHWAY COMMISSIONER  
620 STH 136  
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DESIGN CONTACTS

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PROJECT DESIGNER  
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La Crosse, WI 54601  
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ORDER OF SECTION 2 SHEETS

GENERAL NOTES/WRITTEN MATERIAL  
TYPICAL SECTIONS  
EROSION CONTROL  
PERMANENT SIGNING AND PAVEMENT MARKING  
TRAFFIC CONTROL AND CONSTRUCTION STAGING  
ALIGNMENT DETAILS



UTILITY CONTACTS

LA VALLE TELEPHONE COOPERATIVE  
COMMUNICATIONS LINE  
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LA VALLE, WI 53941  
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MOBILE (608) 393-3234  
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EMAIL: JBARTZ@MWT.NET

ALLIANT ENERGY  
ELECTRICITY  
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EMAIL: MICHAEL.LONG@ALLIANTENERGY.COM

STANDARD ABBREVIATIONS

AC	ACRE	LC.	LONG CHORD
AGG	AGGREGATE	LS	LUMP SUM
<	ANGLE	M.P.	MARKER POST
AE, AEW	APRON ENDWALL	MGAL	1000 GALLONS
ASPH.	ASPHALTIC	N.C.	NORMAL CROWN
A.D.T.	AVERAGE DAILY TRAFFIC	N	NORTH
A.A.D.T.	ANNUAL AVERAGE DAILY TRAFFIC	NB	NORTHBOUND
B.F.	BACK FACE	NOR	NORMAL
BM	BENCHMARK	NO.	NUMBER
BTWN	BETWEEN	PAV'T	PAVEMENT
CTR.	CENTER	P.L.E.	PERMANENT LIMITED EASEMENT
C/L	CENTER LINE	P.C.	POINT OF CURVATURE
Δ	CENTRAL ANGLE OR DELTA	P.I.	POINT OF INTERSECTION
C.E.	COMMERCIAL ENTRANCE	P.T.	POINT OF TANGENCY
CONST.	CONSTRUCTION	PCC	PORTLAND CEMENT CONCRETE
CMCP	CORRUGATED METAL CULVERT PIPE	P.E.	PRIVATE ENTRANCE
CMP	CORRUGATED METAL PIPE	PGL	PROFILE GRADE LINE
CO.	COUNTY	P.L.	PROPERTY LINE
CTH	COUNTY TRUNK HIGHWAY	R	RADIUS OR RANGE
CR.	CREEK	R/L	REFERENCE LINE
CABC	CRUSHED AGGREGATE BASE COURSE	R.C.C.P.	REINFORCED CONCRETE CULVERT PIPE
CY	CUBIC YARD	REQ'D	REQUIRED
CP	CONTROL POINT OR CULVERT PIPE	RT	RIGHT
C&G	CURB AND GUTTER	R.H.F.	RIGHT HAND FORWARD
D	DEGREE OF CURVE	R/W	RIGHT OF WAY
D.H.V.	DESIGN HOURLY VOLUME	RD.	ROAD
DIA.	DIAMETER	SHLD.	SHOULDER(S)
D.D.	DIRECTIONAL DISTRIBUTION	SHR.	SHRINKAGE
DISCH.	DISCHARGE	S	SOUTH
DMS	DYNAMIC MESSAGE SIGN	SB	SOUTHBOUND
EA	EACH	S.F.	SQUARE FOOT (FEET)
E	EAST	SDD	STANDARD DETAIL DRAWING(S)
EB	EASTBOUND	STH	STATE TRUNK HIGHWAY
ELEC.	ELECTRIC(AL), ELEC. CABLE	STA.	STATION
EL., ELEV.	ELEVATION	S.E.	SUPERELEVATION
ESALS	EQUIVALENT SINGLE AXLE LOADS	S/L	SURVEY LINE
EXC.	EXCAVATION	SYM	SYMMETRICAL
EXIST	EXISTING	T.	PERCENT TRUCKS
F.F.	FACE TO FACE	TEL.	TELEPHONE
FERT.	FERTILIZER	TEMP.	TEMPORARY
F.E	FIELD ENTRANCE	T.L.E.	TEMPORARY LIMITED EASEMENT
F/L, F.L.	FLOW LINE	T.O.C.	TOP OF CURB
GALV.	GALVANIZE	TYP	TYPICAL
H.S.	HIGH STRENGTH	UNCL.	UNCLASSIFIED
CWT	HUNDRED WEIGHT	U.G.	UNDERGROUND (CABLE)
INL	INLET	VAR	VARIABLE
INTER.	INTERSECTION	V.C.	VERTICAL CURVE
IH	INTERSTATE HIGHWAY	V.P.C.	VERTICAL POINT OF CURVATURE
JT.	JOINT	V.P.I.	VERTICAL POINT OF INTERSECTION
LT	LEFT	V.P.T.	VERTICAL POINT OF TANGENCY
L.H.F.	LEFT HAND FORWARD	Wt.	WEIGHT
L.	LENGTH OF CURVE	W	WEST
L.F.	LINEAR FOOT(FEET)	WB	WESTBOUND

## LEGEND

 SIGN ON PERMANENT SUPPORT

## GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

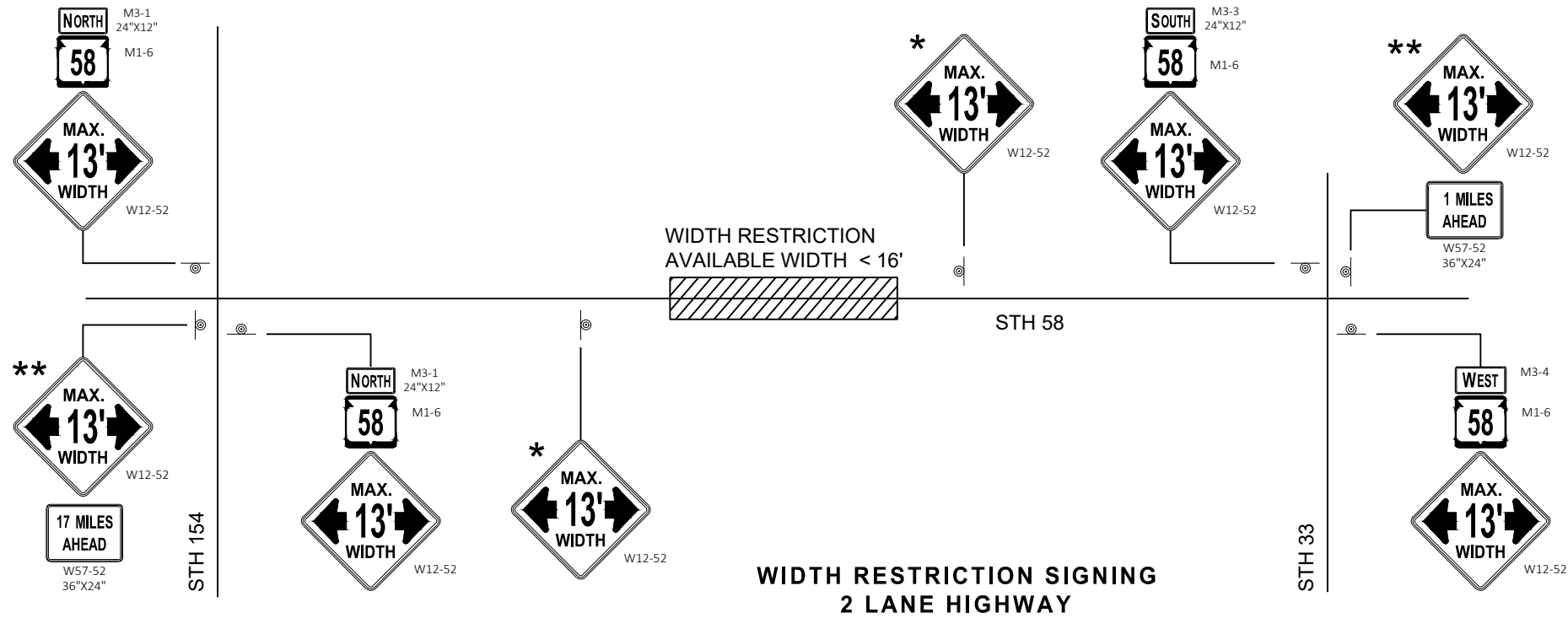
"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WIDTH ON SIGN TO BE APPROXIMATELY ONE FOOT LESS THAN AVAILABLE WIDTH.

- \* PLACE 500 FEET BEFORE THE W20 - 1A AND 500 FEET BEFORE ADDITIONAL SIGNS FOR ROADWAYS WITH A PRE - CONSTRUCTION SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350 FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200 FOOT TYPICAL SPACING.
- \*\* SIGN SHALL BE VISIBLE FROM ROADWAY.
- \*\*\* ADDITIONAL SIGNS NEEDED IF THERE IS AN ON RAMP BETWEEN SIGNS.

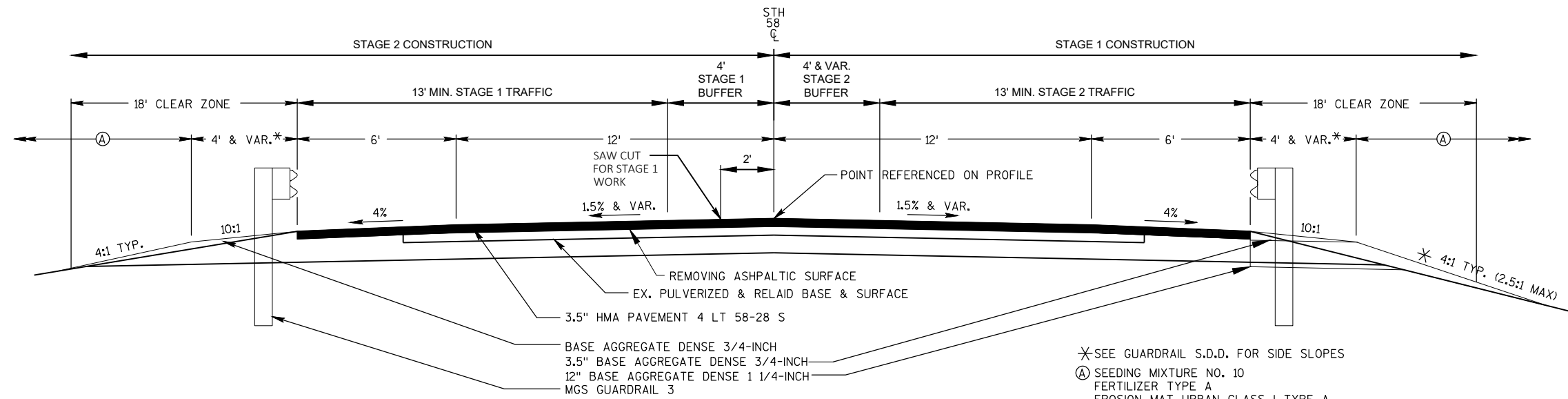
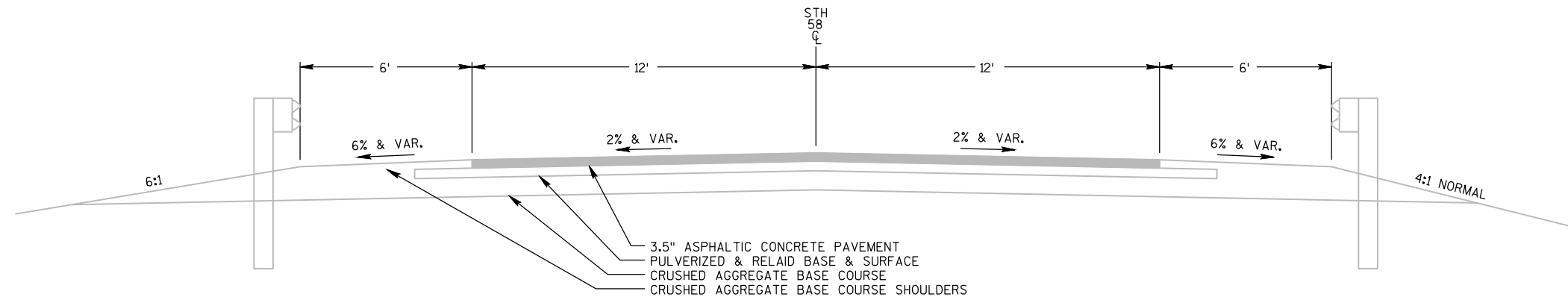


WIDTH ON SIGN TO BE  
APPROX. 1 - FOOT LESS  
THAN AVAILABLE WIDTH



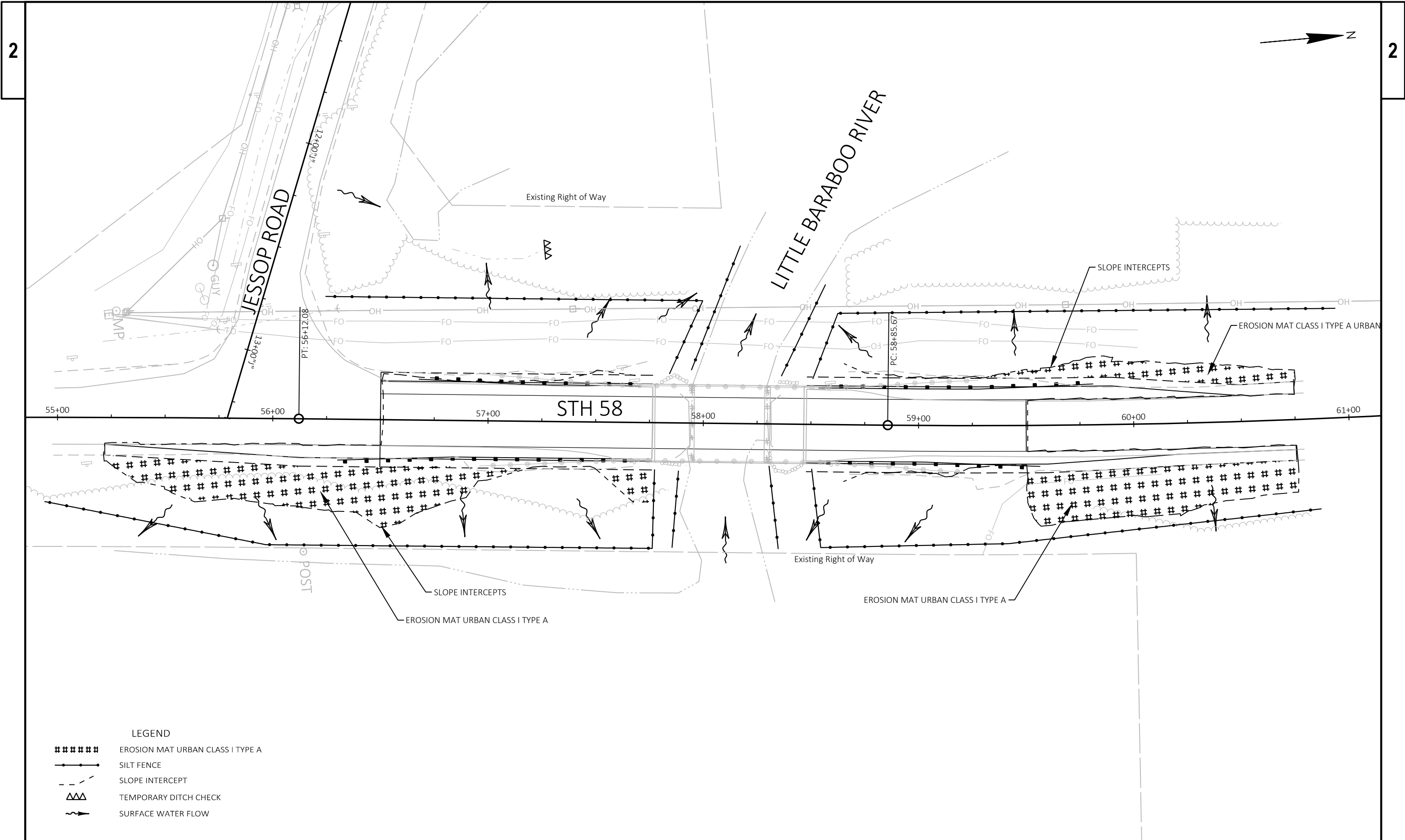
### WIDTH RESTRICTION SIGNING 2 LANE HIGHWAY

#### ADVANCED WIDTH RESTRICTION SIGNING DETAIL



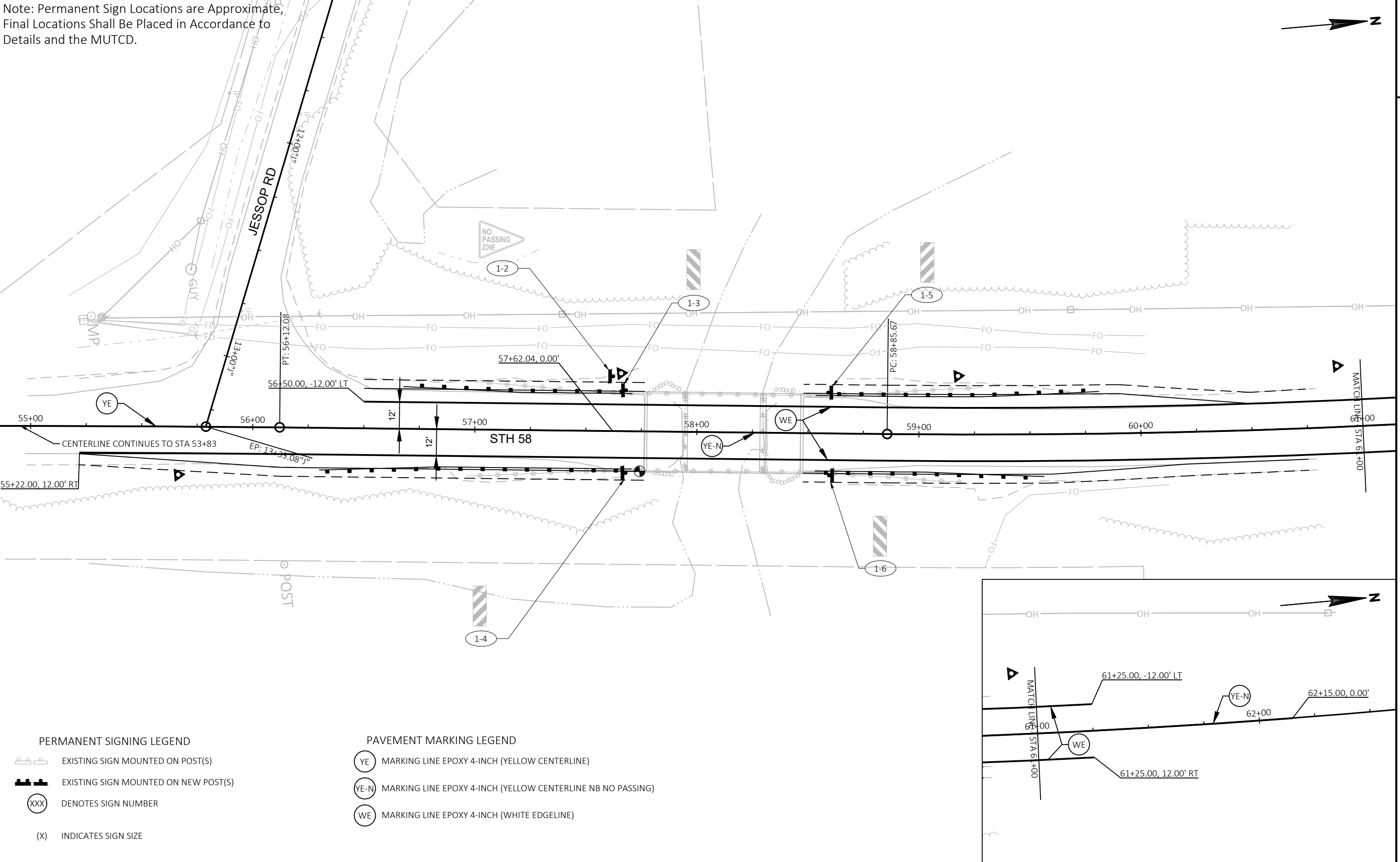
STA. 56+50.00 TO STA. 57+76.27  
STA. 58+47.89 TO STA 59+50.00

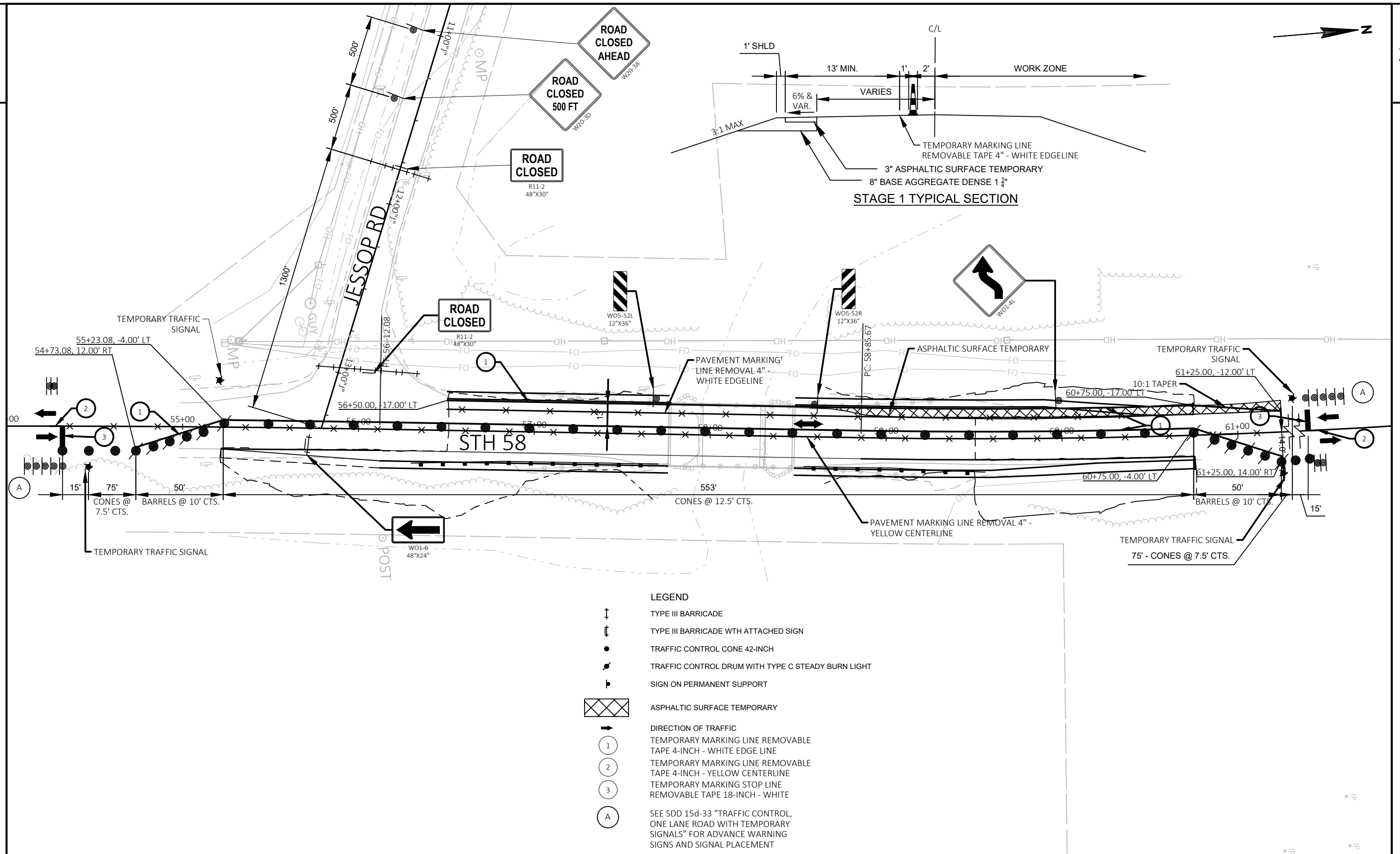
NOTES:  
3.5" HMA PAVEMENT TO BE PAVED IN 2 LIFTS  
1" BASE AGGREGATE DENSE 1 1/4-INCH ASSUMED  
UNDERNEATH HMA PAVEMENT FOR GRADING



- LEGEND
- ##### EROSION MAT URBAN CLASS I TYPE A
  - SILT FENCE
  - - - SLOPE INTERCEPT
  - △△△ TEMPORARY DITCH CHECK
  - ~> SURFACE WATER FLOW

Note: Permanent Sign Locations are Approximate,  
Final Locations Shall Be Placed in Accordance to  
Details and the MUTCD.





PROJECT NO: 5752-00-81

HWY: STH 58

COUNTY: SAUK

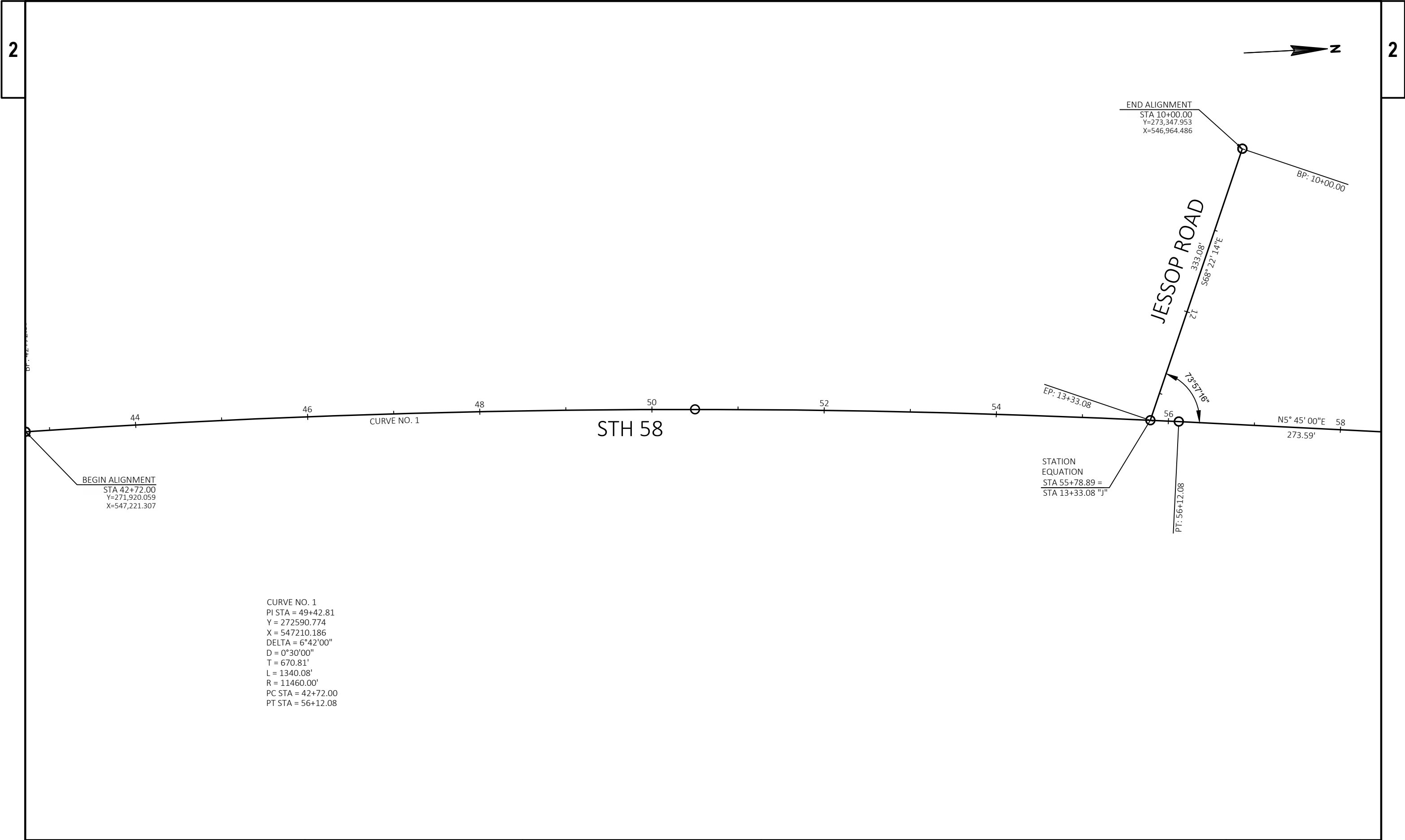
TRAFFIC STAGING PLAN - STAGE 1

SHEET

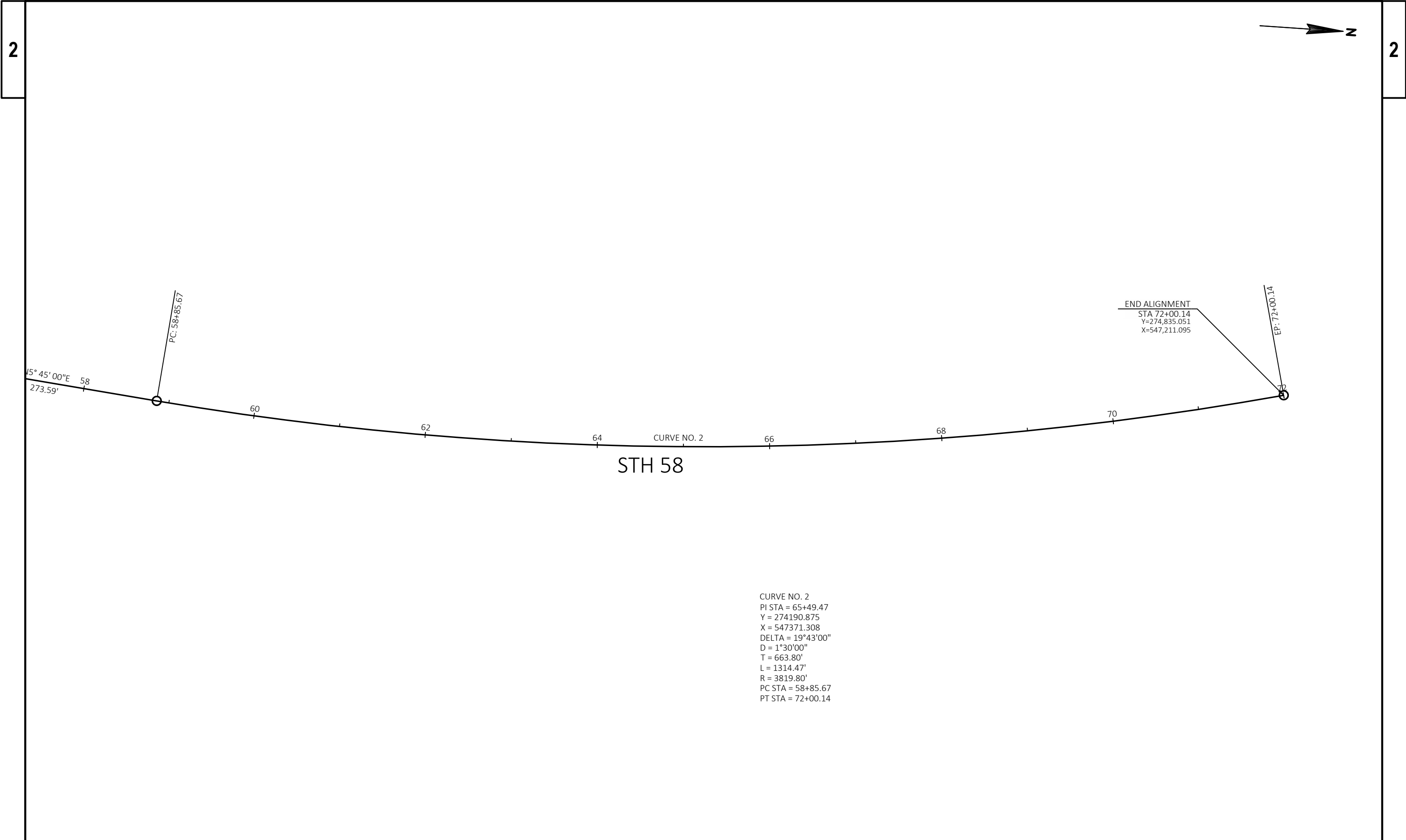
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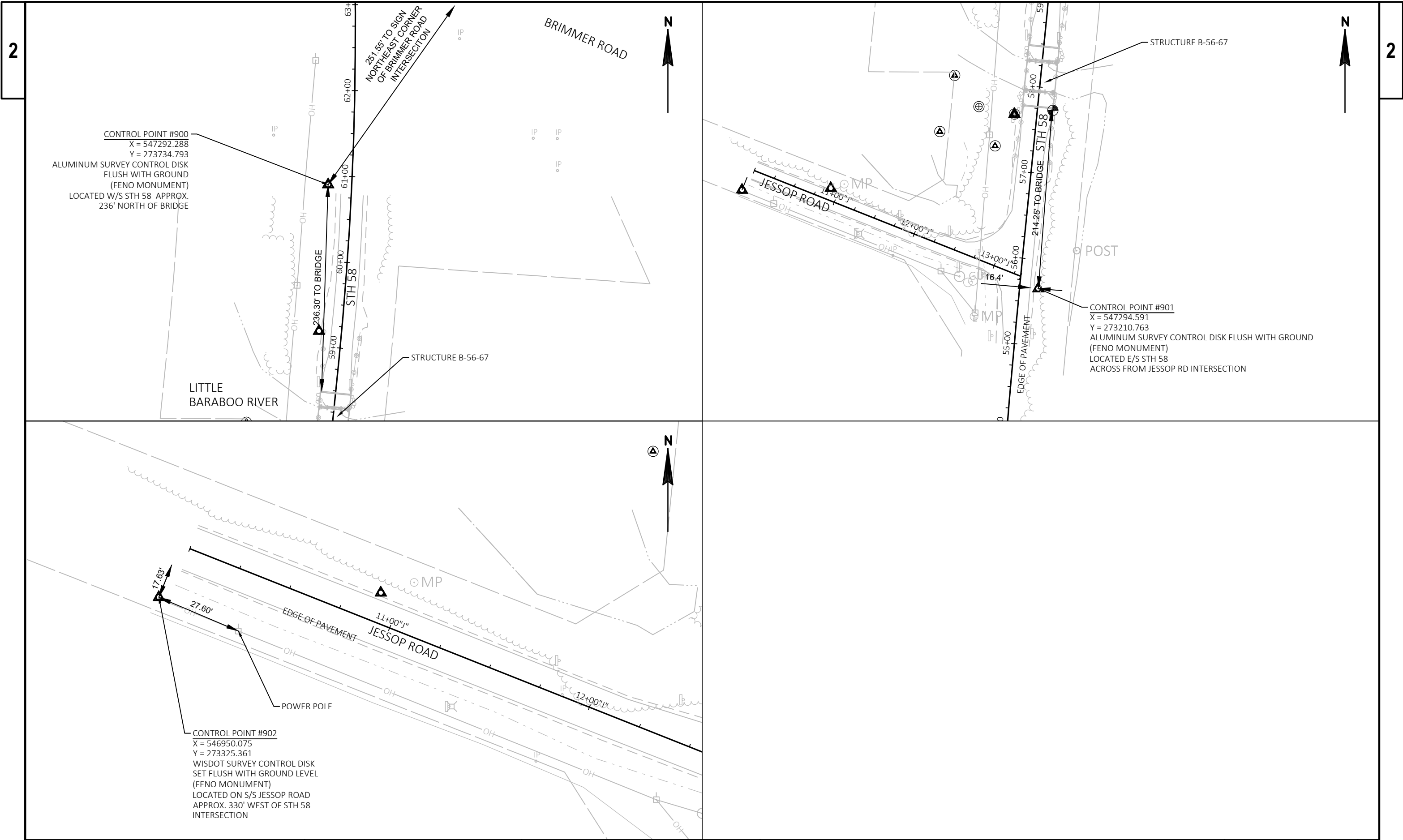




PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	ALIGNMENT DETAILS	SHEET	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	ALIGNMENT DETAILS	SHEET	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	ALIGNMENT DETAILS - CONTROL POINTS	SHEET	E
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Estimate Of Quantities

5752-00-81

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	5.000	5.000
0004	201.0205	Grubbing	STA	5.000	5.000
0006	203.0210.S	Abatement of Asbestos Containing Material (structure) 01. B-56-067	LS	1.000	1.000
0008	204.0110	Removing Asphaltic Surface	SY	810.000	810.000
0010	204.0165	Removing Guardrail	LF	272.000	272.000
0012	205.0100	Excavation Common	CY	128.000	128.000
0014	213.0100	Finishing Roadway (project) 01. 5752-00-81	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	98.000	98.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	613.000	613.000
0020	312.0110	Select Crushed Material	TON	8.000	8.000
0022	455.0605	Tack Coat	GAL	78.000	78.000
0024	460.2000	Incentive Density HMA Pavement	DOL	112.000	112.000
0026	460.4110.S	Reheating HMA Pavement Longitudinal Joints	LF	228.000	228.000
0028	460.5224	HMA Pavement 4 LT 58-28 S	TON	112.000	112.000
0030	465.0125	Asphaltic Surface Temporary	TON	16.000	16.000
0032	502.3200	Protective Surface Treatment	SY	271.000	271.000
0034	509.0301	Preparation Decks Type 1	SY	1.000	1.000
0036	509.0302	Preparation Decks Type 2	SY	1.000	1.000
0038	509.0500	Cleaning Decks	SY	271.000	271.000
0040	509.1500	Concrete Surface Repair	SF	437.000	437.000
0042	509.2000	Full-Depth Deck Repair	SY	1.000	1.000
0044	509.2500	Concrete Masonry Overlay Decks	CY	16.000	16.000
0046	614.2300	MGS Guardrail 3	LF	325.000	325.000
0048	614.2500	MGS Thrie Beam Transition	LF	150.000	150.000
0050	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0052	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5752-00-81	EACH	1.000	1.000
0054	619.1000	Mobilization	EACH	1.000	1.000
0056	624.0100	Water	MGAL	7.000	7.000
0058	625.0105	Topsoil	CY	142.000	142.000
0060	628.1504	Silt Fence	LF	1,566.000	1,566.000
0062	628.1520	Silt Fence Maintenance	LF	1,566.000	1,566.000
0064	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0066	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0068	628.2006	Erosion Mat Urban Class I Type A	SY	1,275.000	1,275.000
0070	628.7504	Temporary Ditch Checks	LF	10.000	10.000
0072	628.7560	Tracking Pads	EACH	2.000	2.000
0074	629.0205	Fertilizer Type A	CWT	1.000	1.000
0076	630.0110	Seeding Mixture No. 10	LB	20.000	20.000

Estimate Of Quantities

5752-00-81					
Line	Item	Item Description	Unit	Total	Qty
0078	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	5.000	5.000
0080	638.2102	Moving Signs Type II	EACH	5.000	5.000
0082	638.3000	Removing Small Sign Supports	EACH	5.000	5.000
0084	642.5001	Field Office Type B	EACH	1.000	1.000
0086	643.0300	Traffic Control Drums	DAY	672.000	672.000
0088	643.0420	Traffic Control Barricades Type III	DAY	504.000	504.000
0090	643.0705	Traffic Control Warning Lights Type A	DAY	560.000	560.000
0092	643.0715	Traffic Control Warning Lights Type C	DAY	672.000	672.000
0094	643.0900	Traffic Control Signs	DAY	2,632.000	2,632.000
0096	643.1070	Traffic Control Cones 42-Inch	DAY	3,920.000	3,920.000
0098	643.5000	Traffic Control	EACH	1.000	1.000
0100	646.1020	Marking Line Epoxy 4-Inch	LF	1,751.000	1,751.000
0102	646.9000	Marking Removal Line 4-Inch	LF	1,148.000	1,148.000
0104	649.0150	Temporary Marking Line Removable Tape 4-Inch	LF	2,779.000	2,779.000
0106	649.0850	Temporary Marking Stop Line Removable Tape 18-Inch	LF	64.000	64.000
0108	650.5000	Construction Staking Base	LF	553.000	553.000
0110	650.9910	Construction Staking Supplemental Control (project) 01. 5752-00-81	LS	1.000	1.000
0112	650.9920	Construction Staking Slope Stakes	LF	553.000	553.000
0114	661.0100	Temporary Traffic Signals for Bridges (structure) 01. B-56-067	LS	1.000	1.000
0116	690.0150	Sawing Asphalt	LF	666.000	666.000

CLEARING & GRUBBING SUMMARY						
				CLEARING 201. 0105	GRUBBING 201. 0205	
CATEGORY	STATION	TO	STATION	LOCATION	STA	REMARKS
0010	55+00	-	58+00	RT	3	
0010	59+00	-	61+00	RT	2	
TOTAL 0010					5	5

REMOVING ASPHALTIC SURFACE					
204. 0110					
CATEGORY	STATION	TO	STATION	LOCATION	REMARKS
STAGE 1					
0010	56+50	-	57+76	LT & RT	196
0010	57+00	-	57+76	RT	21
0010	58+48	-	59+50	LT	198
0010	59+50		60+75	RT	35
STAGE 2					
0010	56+50	-	57+76	LT & RT	224
0010	58+48	-	59+50	LT	113
0010	58+48	-	59+00	LT	23
TOTAL 0010					810

REMOVING GUARDRAIL					
204. 0165					
CATEGORY	STATION	TO	STATION	LOCATION	REMARKS
STAGE 1					
0010	56+96	-	57+66	RT	70
0010	58+58	-	59+20	RT	62
STAGE 2					
0010	56+96	-	57+66	LT	70
0010	58+58	-	59+28	LT	70
TOTAL 0010					272

MOBILIZATIONS EROSION CONTROL				
628. 1905				
CATEGORY	STATION	LOCATION	EACH	REMARKS
0010	STAGE 1		1	
0010	STAGE 2		1	
TOTAL 0010			2	

MOBILIZATIONS EMERGENCY EROSION CONTROL				
628. 1910				
CATEGORY	STATION	LOCATION	EACH	REMARKS
0010	STAGE 1		2	
0010	STAGE 2		2	
TOTAL 0010			4	

SELECT CRUSHED MATERIAL					
312. 0110					
CATEGORY	STATION	TO	STATION	LOCATION	REMARKS
0010	56+50	-	57+76		CONTINGENCY FOR EBS
0010	58+48	-	59+50		CONTINGENCY FOR EBS
TOTAL 0010				8	

SAWING ASPHALT					
690. 0150					
CATEGORY	STATION	TO	STATION	LOCATION	REMARKS
STAGE 1					
0010	55+20	-	56+50	RT	130
0010	56+50			LT & RT	14
0010	56+50	-	57+76	LT	126
0010	58+48	-	59+50	LT	102
0010	59+50			LT & RT	16
0010	59+50	-	60+75	RT	125
0010	60+75			RT	2
STAGE 2					
0010	56+50			LT	16
0010	59+50			LT	10
0010	59+50	-	60+75	LT	125
TOTAL 0010				666	

TEMPORARY DITCH CHECKS				
628. 7504				
CATEGORY	STATION	LOCATION	LF	REMARKS
0010	57+25	LT	10	
TOTAL 0010			10	

TRACKING PADS				
628. 7560				
CATEGORY	STATION	LOCATION	EACH	REMARKS
0010	STAGE 1		1	
0010	STAGE 2		1	
TOTAL 0010			2	

SILT FENCE SUMMARY							
					FENCE 628. 1504	MAINTENANCE 628. 1520	
CATEGORY	STATION	TO	STATION	LOCATION	LF	LF	REMARKS
0010	55+22	-	57+95	RT	357	357	
0010	56+50	-	57+95	LT	275	275	
0010	58+35	-	60+75	LT	311	311	
0010	58+35	-	60+75	RT	310	310	
0010	UNDISTRIBUTED				313	313	
TOTAL 0010					1566	1566	

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PAVEMENT SUMMARY												
CATEGORY	STATION	TO	STATION	LOCATION	BASE AGGREGATE DENSE		REHEATING		HMA PAVEMENT	ASPHALTIC		REMARKS
					3/4-INCH 305.0110 TON	1 1/4-INCH 305.0120 TON	HMA PAV' T LONG JOINT 460.4110.S LF	TACK COAT 455.0605 GAL		4 LT 58-28 S 460.5224 TON	SURFACE TEMPORARY 465.0125 TON	
TEMPORARY PAVING												
0010	58+72	-	61+25	LT		97					16	
STAGE 1												
DRIVING LANES												
0010	56+50	-	57+76	LT & RT		9		12	32.9			
0010	58+48	-	59+50	LT & RT		7		10	26.7			
PAVED SHOULDERS												
0010	55+22	-	56+12	RT		2		2	5.9			
0010	56+12	-	57+76	RT		6		8	21.4			
0010	58+48	-	60+20	RT		6		8	22.5			
0010	60+20		60+75	RT		1		1	3.0			
AGGREGATE SHOULDERS												
0010	55+22	-	56+12	RT	11	56						
0010	56+12	-	57+76	RT	19	38						
0010	58+48	-	60+20	RT	20	108						
0010	60+20		60+75	RT	6	35						
STAGE 2												
DRIVING LANES												
0010	56+50	-	57+76	LT & RT		9	126	12	32.9			
0010	58+48	-	59+50	LT & RT		7	102	10	26.7			
PAVED SHOULDERS												
0010	56+50	-	57+76	LT		4		6	16.5			
0010	58+48	-	60+50	LT		7		9	26.4			
AGGREGATE SHOULDERS												
0010	56+50	-	57+76	LT	15	79						
0010	58+48	-	60+75	LT	27	142						
TOTAL 0010					98	613	228	78	112	16		

PERMANENT SIGNING SUMMARY											
CATEGORY	SIGN NO	APPROX STATION	LOC.	SIGN CODE	SIGN MESSAGE	SIGN SIZE (W X H) INCHES	POSTS WOOD	MOVING	REMOVING	REMARKS	
							4X6-INCH 14-FT 634.0614 EACH	SIGNS TYPE II 638.2102 EACH	SMALL SIGN SUPPORTS 638.3000 EACH		
0010	1-2	57+60	LT	W14-3	NO PASSING ZONE	48 X 36	1	1	1		
0010	1-3	57+67	LT	W5-52L	BRIDGE HASH MARKS	12 X 36	1	1	1		
0010	1-4	57+67	RT	W5-52R	BRIDGE HASH MARKS	12 X 36	1	1	1		
0010	1-5	58+60	LT	W5-52R	BRIDGE HASH MARKS	12 X 36	1	1	1		
0010	1-6	58+60	RT	W5-52L	BRIDGE HASH MARKS	12 X 36	1	1	1		
TOTAL 0010							5	5	5		

3

3

MIDWEST GUARDRAIL SYSTEM (MGS) SUMMARY									
					THRI E BEAM TRANSI TION	EAT			
CATEGORY	STATION	TO	STATION	LOCATI ON	3 614. 2300 LF	614. 2500 LF	614. 2610 EACH	REMARKS	
STAGE 1									
0010	56+30	-	57+71	RT	103. 5	37. 5	1	Post 1 at STA 56+30. 16, 19' RT	
0010	58+53	-	59+56	RT	65. 5	37. 5	1	Post 1 at STA 59+56. 39, 19' RT	
STAGE 2									
0010	56+68	-	57+71	LT	65. 5	37. 5	1	Post 1 at STA 56+67. 66, 19' LT	
0010	58+53	-	59+81	LT	90. 5	37. 5	1	Post 1 at STA 59+81. 39, 19' LT	
TOTAL 0010					325	150	4		
WATER									
CATEGORY	STATION	TO	STATION	LOCATI ON	624. 0100 MGAL	REMARKS			
AGGREGATE BASE									
0010	55+22	-	57+76	RT	2. 5				
0010	56+50	-	57+76	LT	0. 6				
0010	58+48	-	60+75	LT	1. 1				
0010	58+48	-	60+75	RT	3. 0				
TOTAL 0010					7				
RESTORATI ON SUMMARY									
CATEGORY	STATION	TO	STATION	LOCATI ON	EROSI ON MAT URBAN CLASS I TYPE A TOPSOI L 625. 0105 CY	628. 2006 SY	FERTI LZER TYPE A 629. 0205 CWT	SEEDI NG MI XTURE NO. 10 630. 0110 LB	REMARKS
STAGE 1									
0010	55+20	-	57+95	RT	50	451	0. 28	7	
0010	58+35	-	60+75	RT	38	340	0. 21	5	
UNDI STRI BUTED				RT	22	198	0. 12	3	
STAGE 2									
0010	56+50	-	57+95	LT	11	97	0. 06	2	
0010	58+35	-	60+75	LT	15	132	0. 08	2	
UNDI STRI BUTED				LT	6	57	0. 04	1	
TOTAL 0010					142	1275	1	20	
PROJECT NO: 5752-00-81				HWY: STH 58		COUNTY: SAUK		MISCELLANEOUS QUANTITIES	
								SHEET:	
								E	



3

3

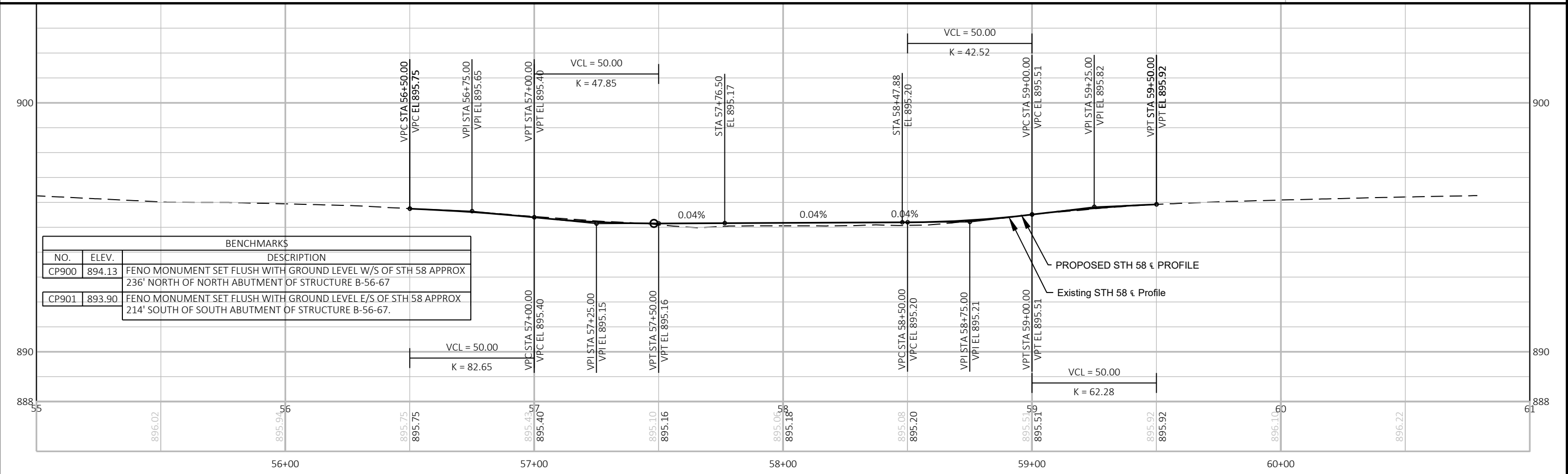
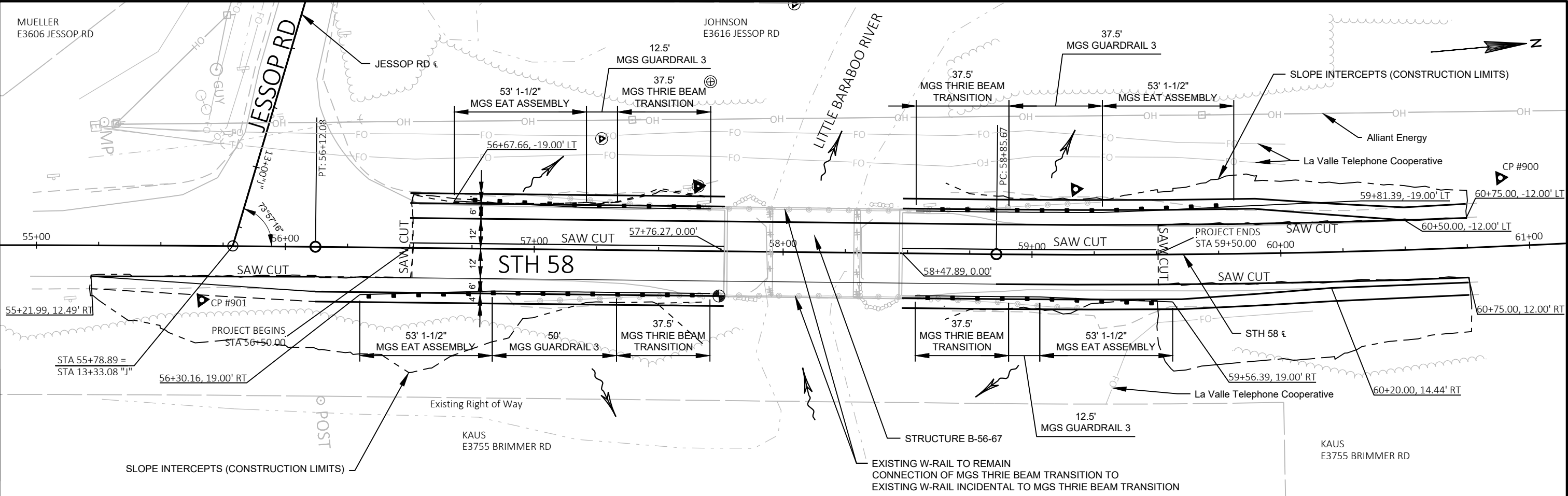
TRAFFIC CONTROL SUMMARY															
			DRUMS		BARRICADES TYPE III		WARNING LIGHTS TYPE A		WARNING LIGHTS TYPE C		SIGNS		CONES 42-INCH		
			643.0300		643.0420		643.0705		643.0715		643.0900		643.1070		
CATEGORY	STATION	DAYS	AMOUNT	DAY	AMOUNT	DAY	AMOUNT	DAY	AMOUNT	DAY	AMOUNT	DAY	AMOUNT	DAY	REMARKS
STAGE 1															
0010	JESSOP RD CLOSURE	28	0	0	8	224	10	280	0	0	4	112	0	0	
0010	ONE LANE WITH SIGNALS	28	12	336	1	28	0	0	12	336	25	700	69	1932	
0010	LANE WIDTH ADVANCE WARN	28	0	0	0	0	0	0	0	0	18	504	0	0	
STAGE 2															
0010	JESSOP RD CLOSURE	28	0	0	8	224	10	280	0	0	4	112	0	0	
0010	ONE LANE WITH SIGNALS	28	12	336	1	28	0	0	12	336	25	700	71	1988	
0010	LANE WIDTH ADVANCE WARN	28	0	0	0	0	0	0	0	0	18	504	0	0	
TOTAL 0010			672		504		560		672		2632		3920		

MARKING LINE EPOXY 4-INCH						
646.1020						
CATEGORY	STATION	TO	STATION	LOCATION	LF	REMARKS
0010	56+50	-	61+25	LT	475	WHITE EDGELINE
0010	53+75	-	57+62	ON CL	97	YELLOW CENTERLINE
0010	57+62	-	62+23	ON CL	576	YELLOW CENTERLINE NB NO PASS
0010	55+22	-	61+25	RT	603	WHITE EDGELINE
TOTAL 0010					1751	

MARKING REMOVAL LINE 4-INCH						
646.9000						
CATEGORY	STATION	TO	STATION	LOCATION	LF	REMARKS
0010	56+50	-	61+25	LT	475	LEFT EDGELINE
0010	53+75	-	57+62	ON CL	97	CENTERLINE
0010	57+62	-	62+23	ON CL	576	CENTERLINE NB NO PASS
TOTAL 0010					1148	

TEMPORARY MARKING REMOVABLE TAPE							
				LINE	STOP LINE		
				4-INCH	18-INCH		
				649.0150	649.0850		
CATEGORY	STATION	TO	STATION	LOCATION	LF	LF	REMARKS
STAGE 1							
0010	54+24	-	53+83	ON C/L	16		YELLOW DOUBLE CENTERLINE
0010	54+73	-	61+25	RT	652		WHITE EDGELINE
0010	53+83			RT		16	WHITE STOP LINE
0010	56+50	-	61+25	LT	475		WHITE EDGELINE
0010	62+15			LT		16	WHITE STOP LINE
0010	62+15	-	62+23	ON C/L	15		YELLOW DOUBLE CENTERLINE
UNDISTRIBUTED					240	16	
STAGE 2							
0010	55+71	-	60+75	RT	504		WHITE EDGELINE - NORTHBOUND SIDE
0010	55+03	-	61+40	LT	637		WHITE EDGELINE- SOUTHBOUND SIDE
UNDISTRIBUTED					240	16	
TOTAL 0010					2779	64	

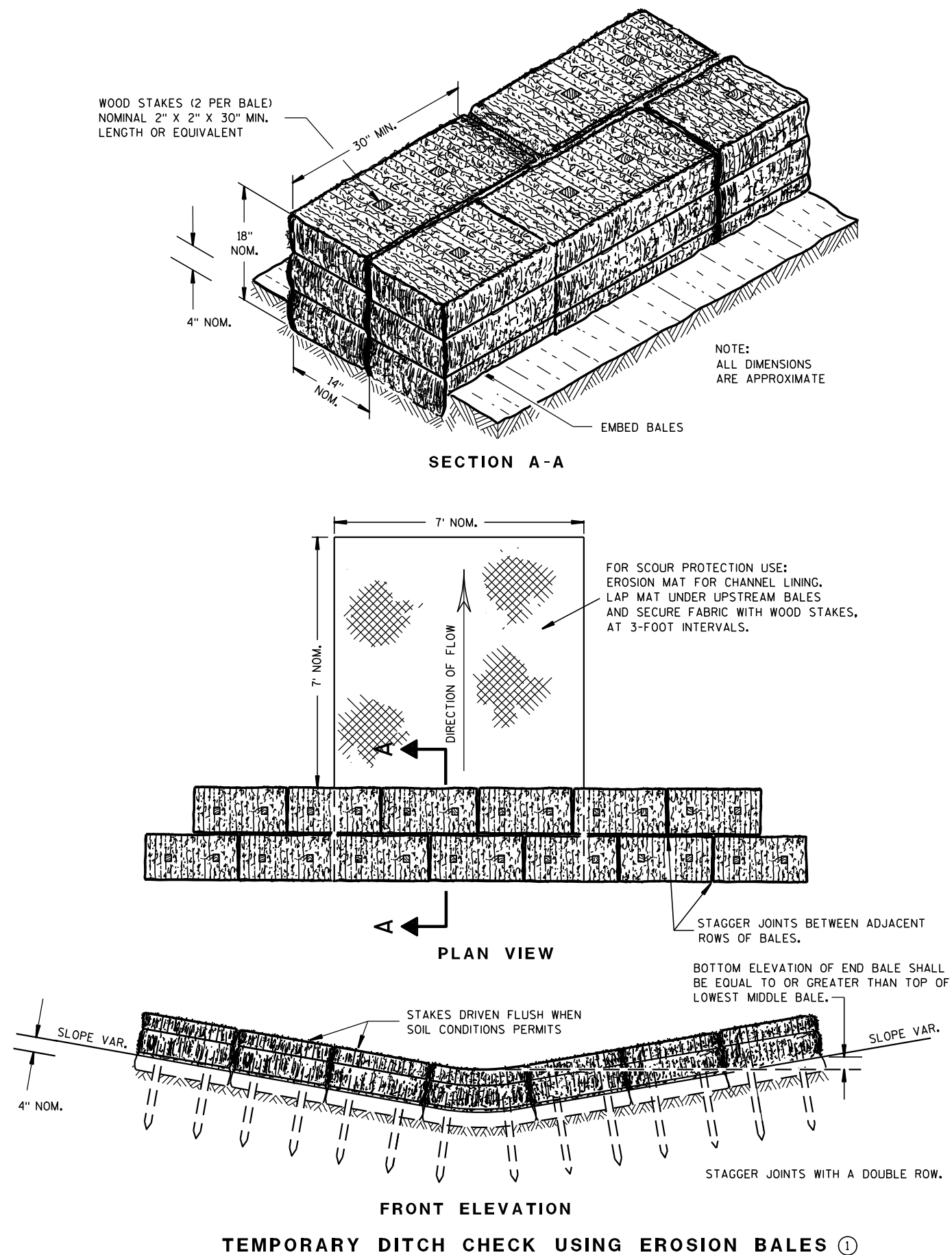
CONSTRUCTION STAKING SUMMARY							
				BASE	SUPP	SLOPE	REMARKS
				650.5000	CONTROL	STAKES	
CATEGORY	STATION	TO	STATION	LOCATION	LF	LS	LF
0010	ENTIRE PROJECT					1	
0010	55+22	-	60+75	LT & RT	553		553
TOTAL 0010					553	1	553



BENCHMARKS		
NO.	ELEV.	DESCRIPTION
CP900	894.13	FENO MONUMENT SET FLUSH WITH GROUND LEVEL W/S OF STH 58 APPROX 236' NORTH OF NORTH ABUTMENT OF STRUCTURE B-56-67
CP901	893.90	FENO MONUMENT SET FLUSH WITH GROUND LEVEL E/S OF STH 58 APPROX 214' SOUTH OF SOUTH ABUTMENT OF STRUCTURE B-56-67.

Standard Detail Drawing List

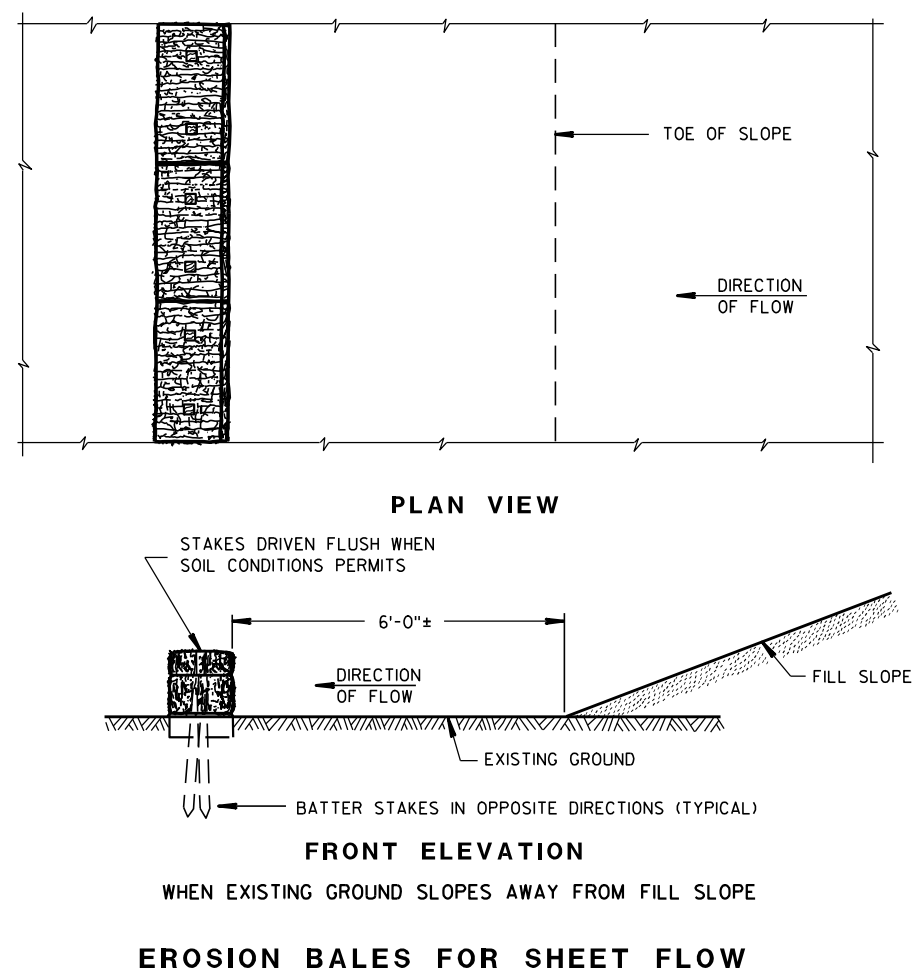
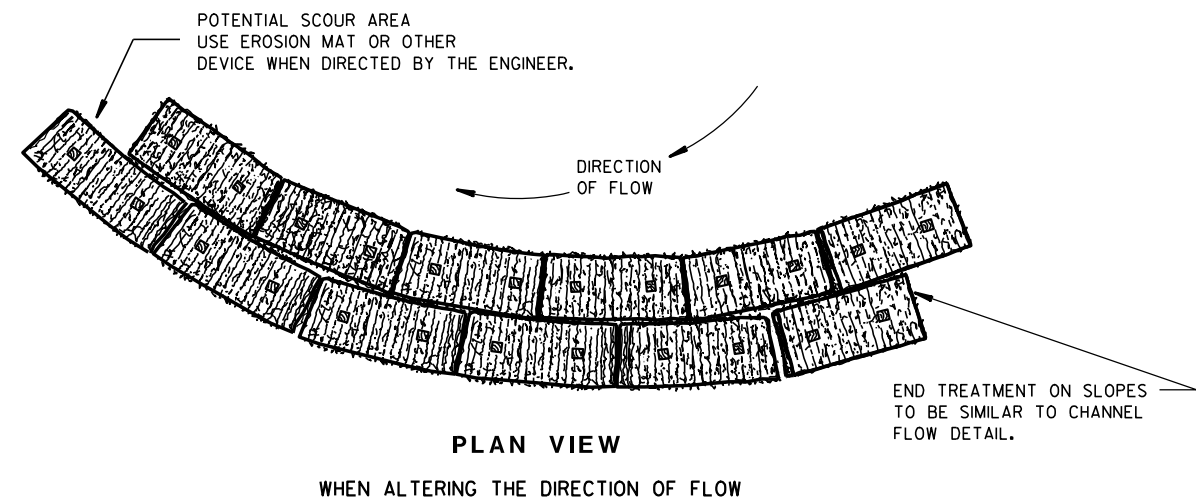
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E14-01	TRACKING PAD
09G02-05A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-05C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-04A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-04C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05K	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05L	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15D28-03	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D33-04	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

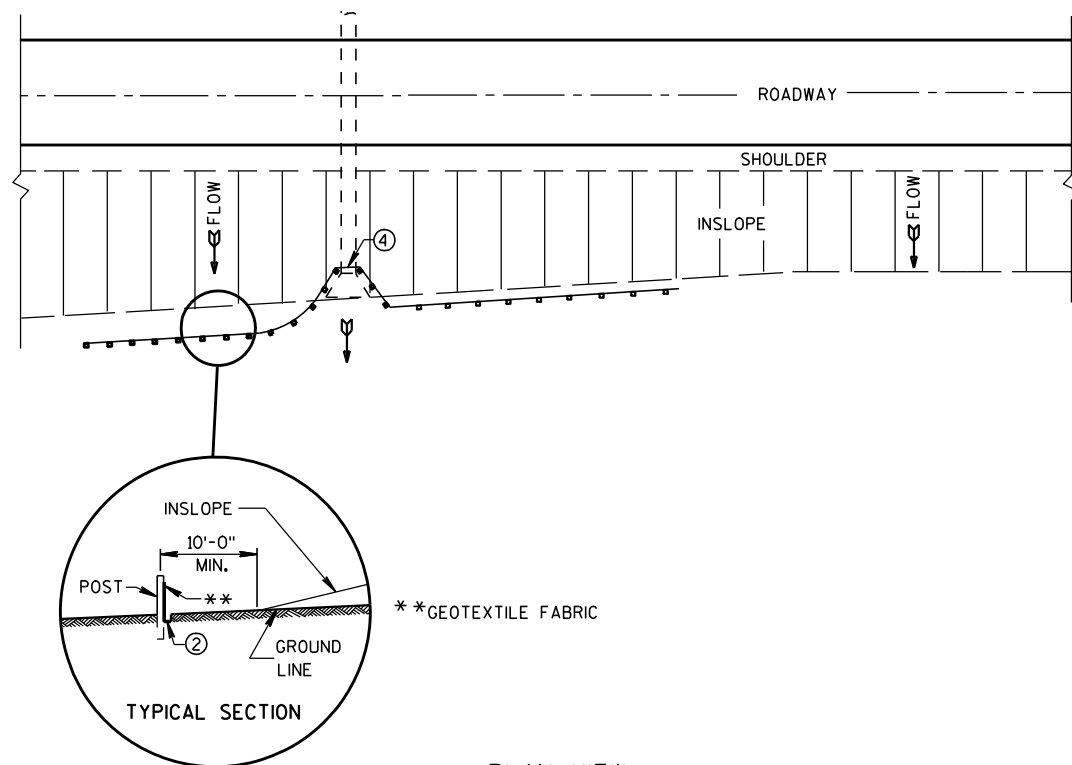
TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

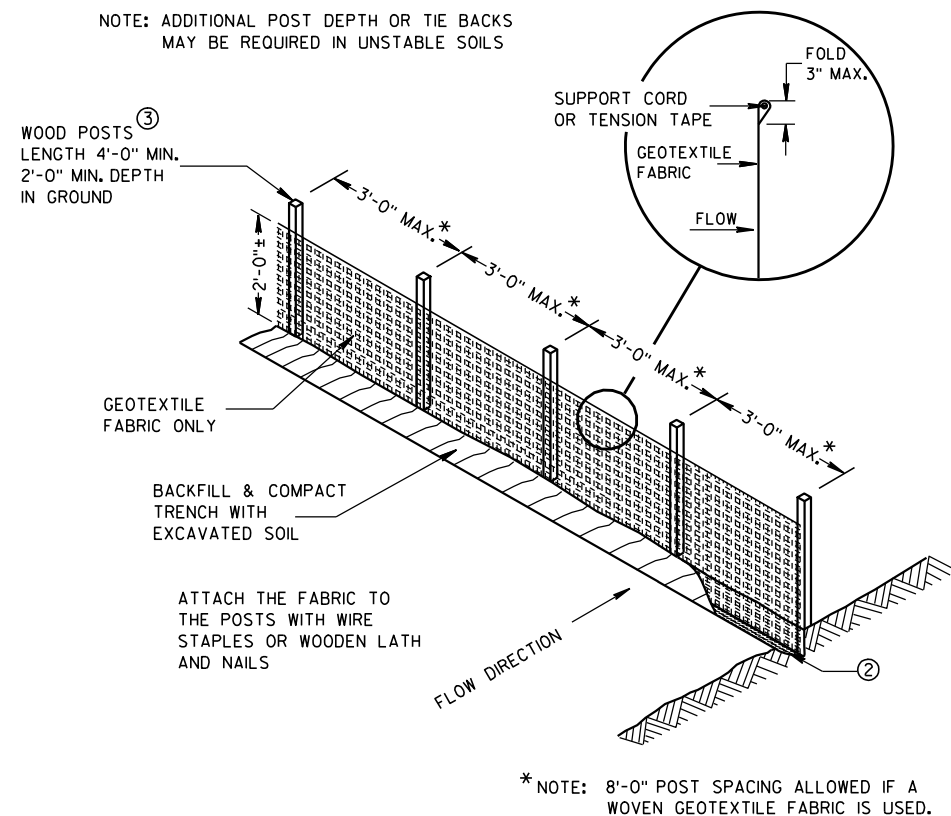
6/04/02  
DATE/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

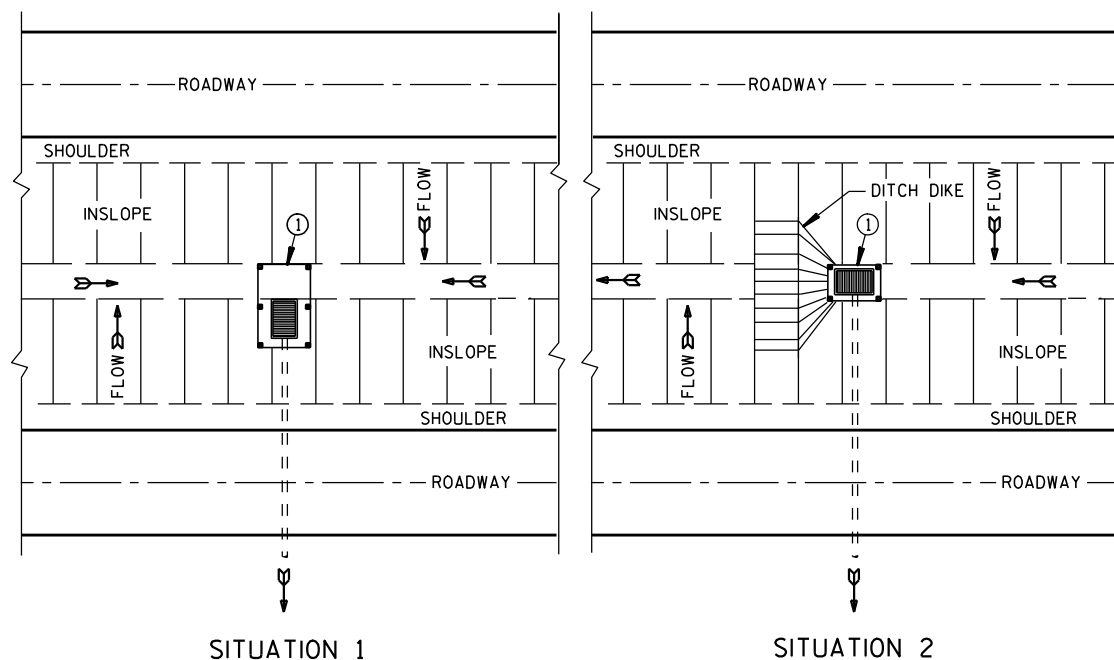


### TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

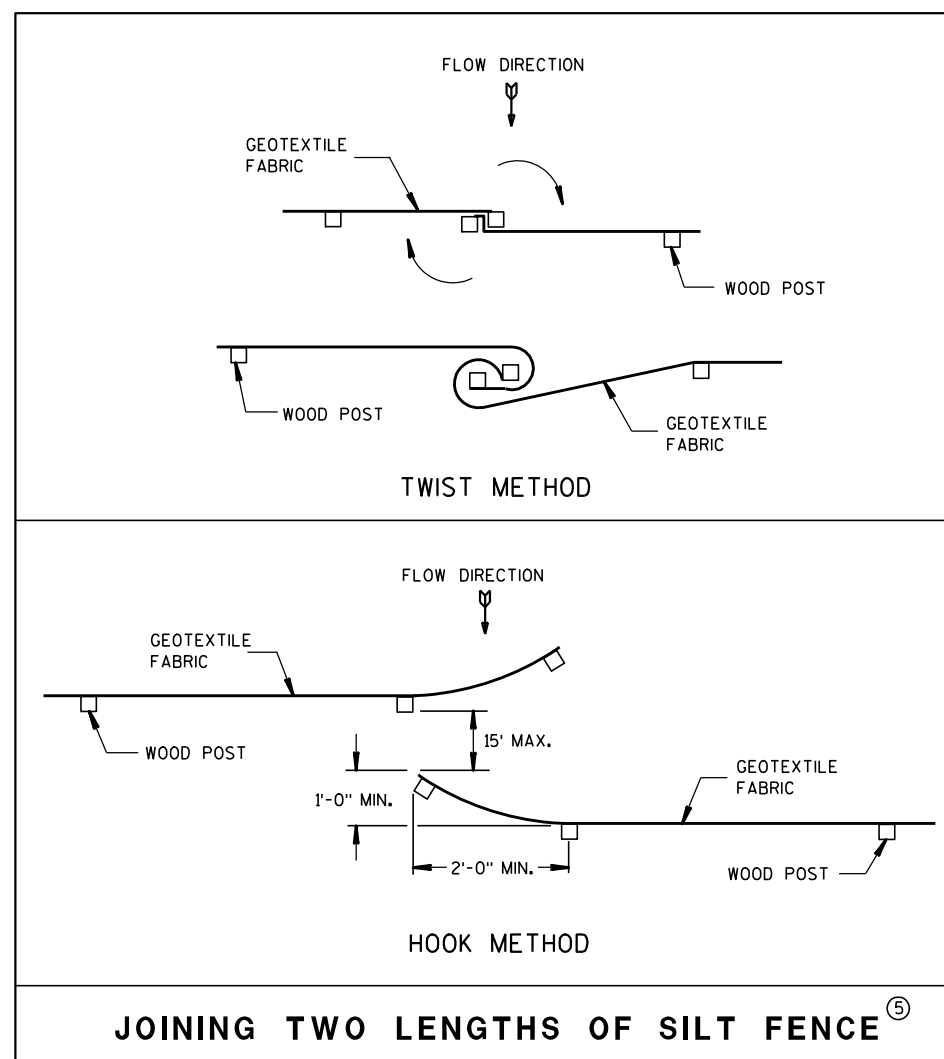


### SILT FENCE



### PLAN VIEW

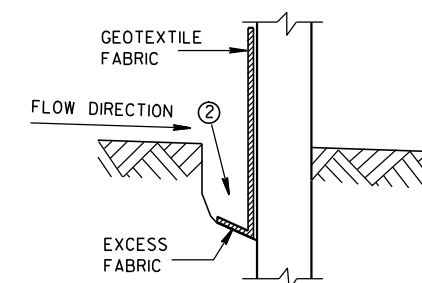
### SILT FENCE AT MEDIAN SURFACE DRAINS



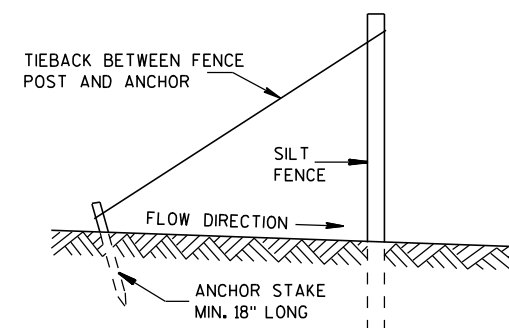
### GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



### TRENCH DETAIL



### SILT FENCE TIE BACK (WHEN REQUIRED BY THE ENGINEER)

### SILT FENCE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

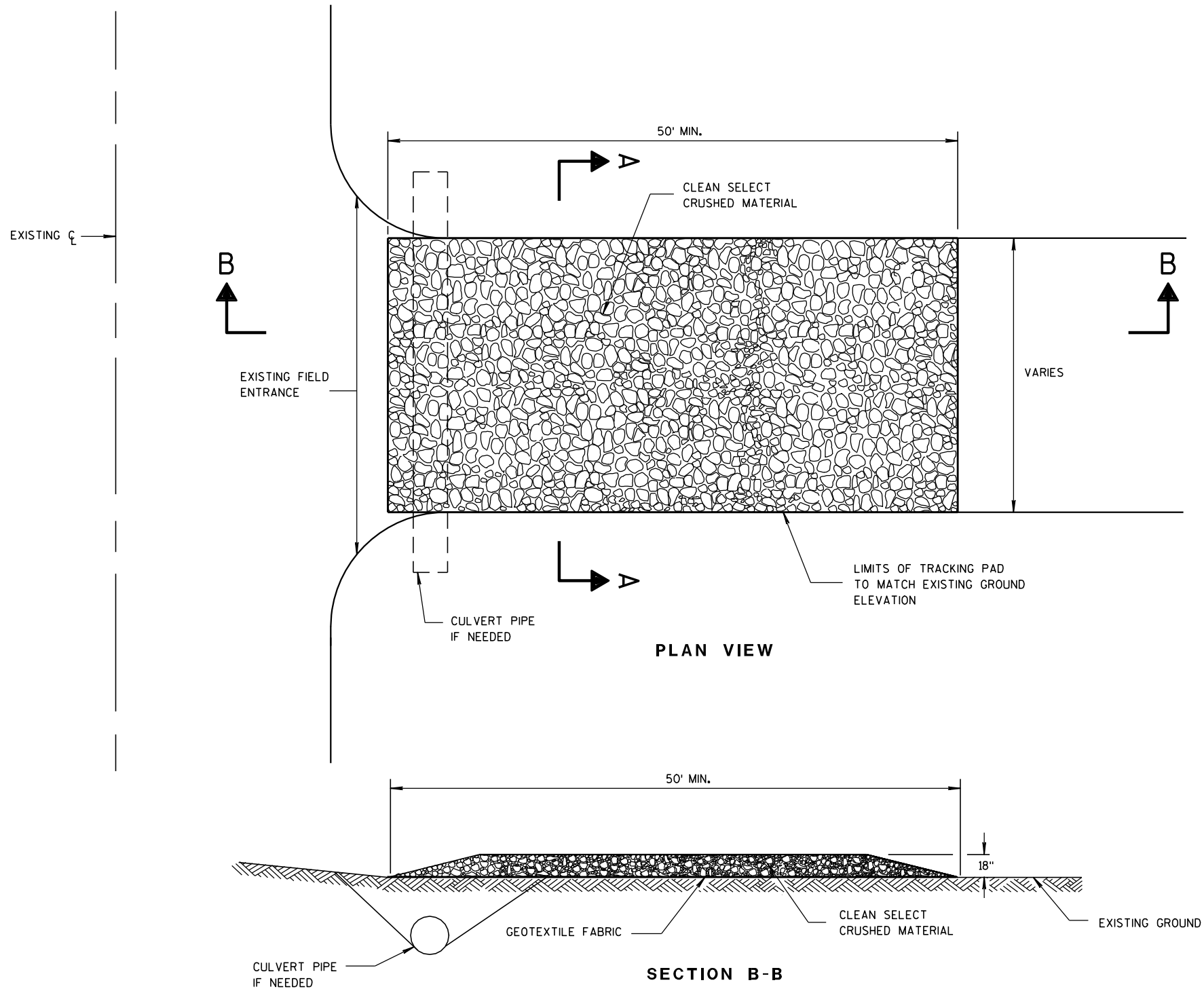
APPROVED

4-29-05

DATE

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



TRACKING PAD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRACKING PAD SHALL BE INSPECTED DAILY. DEFICIENT AREAS SHALL BE REPAIRED OR REPLACED IMMEDIATELY.

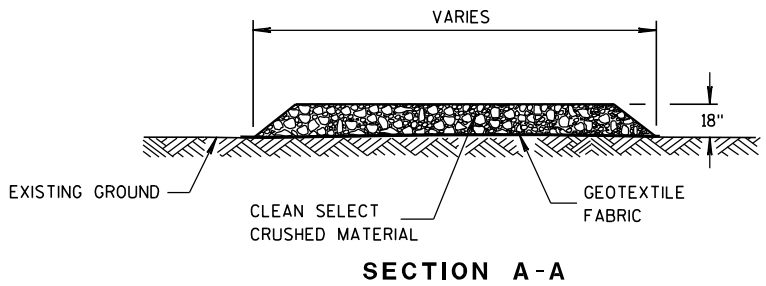
TRACKING PAD TO BE REMOVED AFTER CONSTRUCTION IS COMPLETED.

TRACKING PAD SHALL BE THE FULL WIDTH OF THE EGRESS POINT.

SURFACE WATER MUST BE PREVENTED FROM PASSING THROUGH THE TRACKING PAD. FLOWS SHALL BE DIVERTED AWAY, AROUND OR CONVEYED UNDER THE TRACKING PAD.

CULVERT PIPE OR OTHER BMP USED TO DIVERT WATER AWAY, AROUND OR UNDER THE TRACKING PAD SHALL BE DESIGNED TO CONVEY THE 2 YEAR - 24 HOUR EVENT.

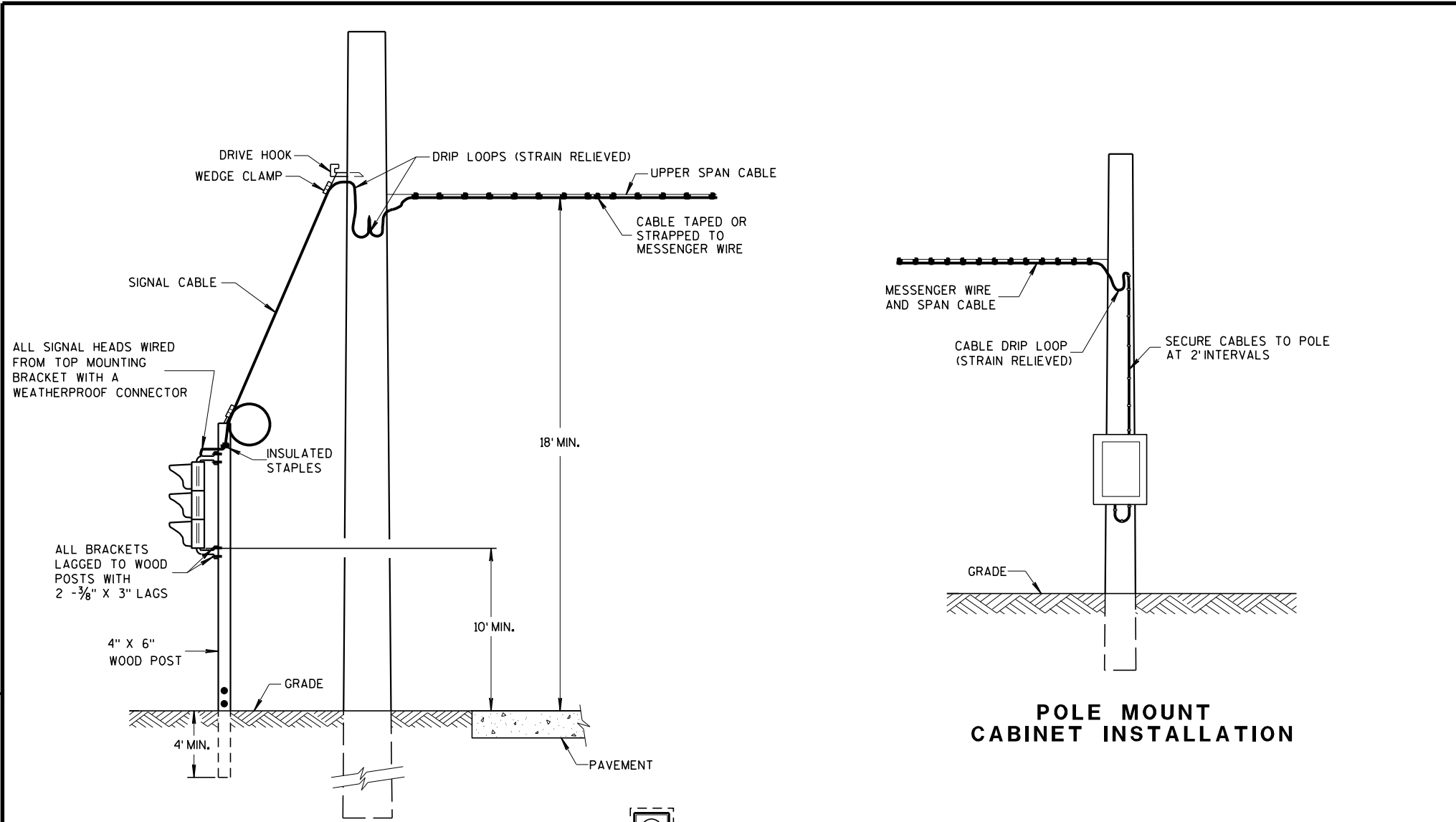
THE COST OF ADDITIONAL BMP TO DIVERT WATER ARE INCIDENTAL TO THE TRACKING PAD BID ITEM.



TRACKING PAD

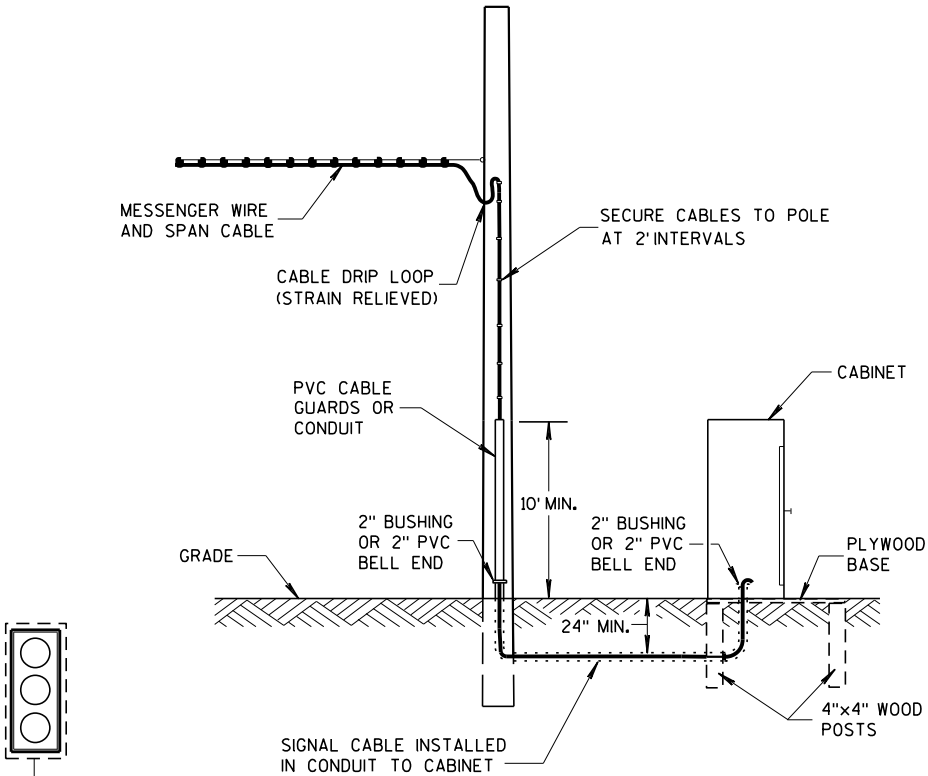
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
3/24/2011  
DATE  
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



TYPICAL DROP TO TRAFFIC SIGNAL FACE

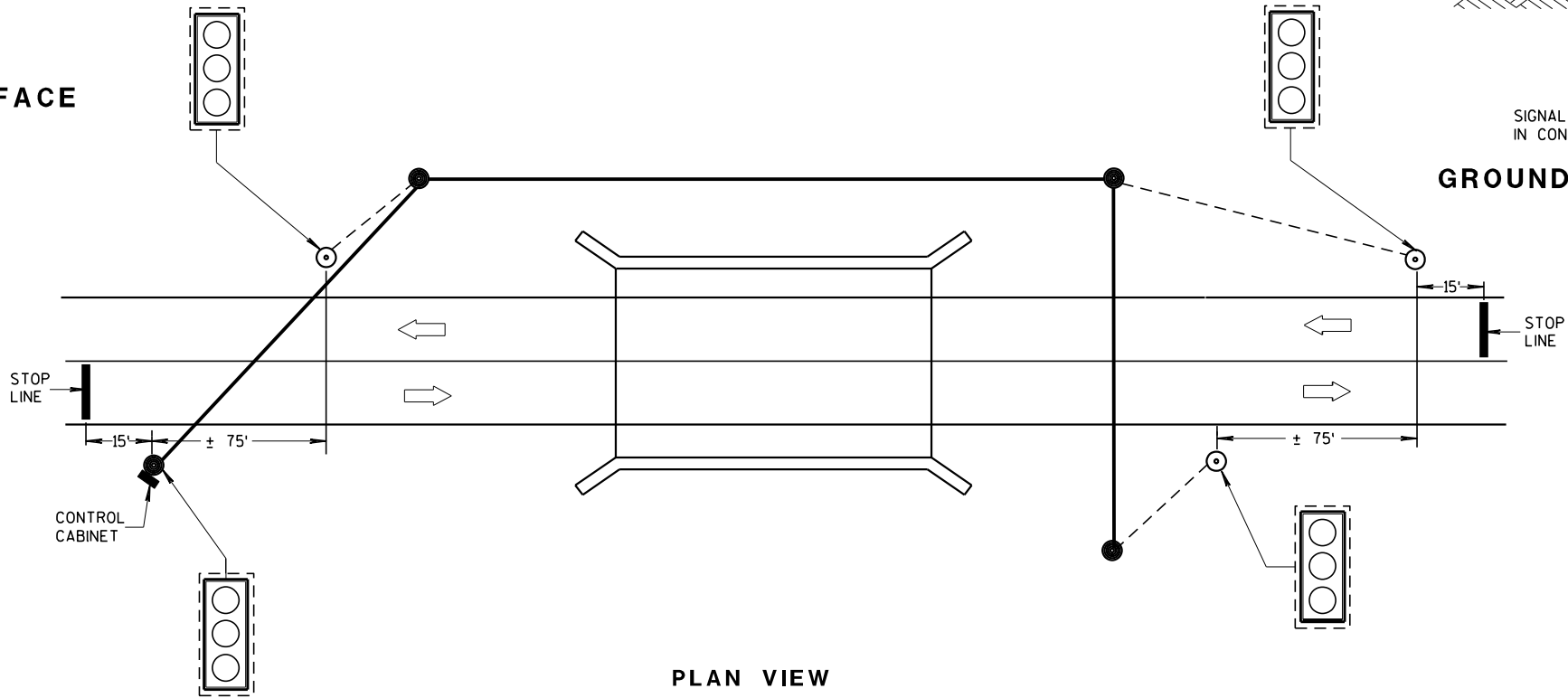
POLE MOUNT CABINET INSTALLATION



GROUND MOUNT CABINET INSTALLATION

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	V	5 FEET
30 FEET	V	6 FEET
35 FEET	IV	7 FEET
40 FEET	IV	8 FEET
45 FEET	IV	9 FEET



PLAN VIEW  
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAM GUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.

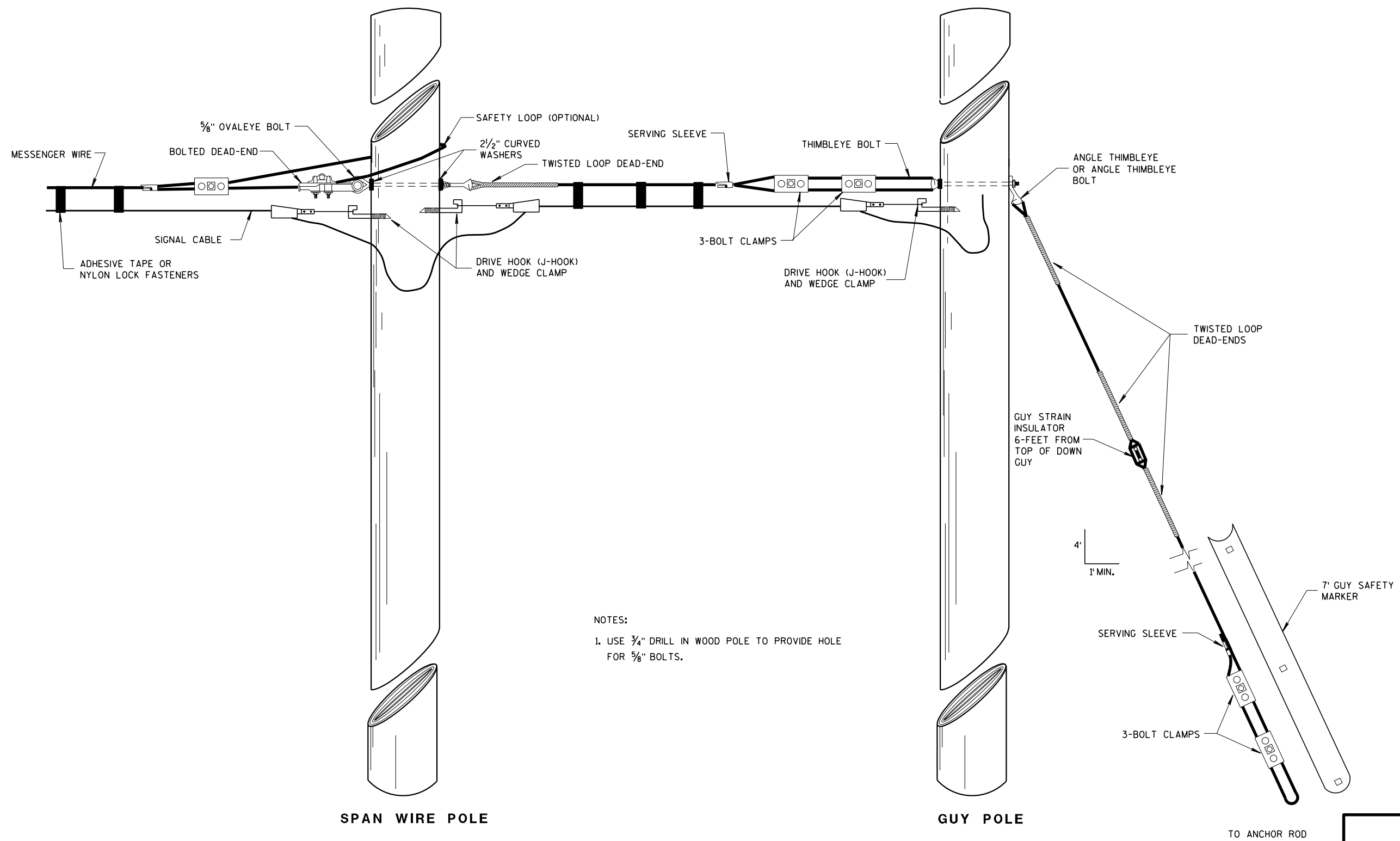
### LEGEND

- WOOD POLE (NON-BREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- 3'-12"
- DIRECTION OF TRAFFIC

### BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
March 2018 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER  
FHWA



## NOTES:

1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.

## TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY  
TRAFFIC SIGNAL INSTALLATIONSTATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

## APPROVED

March 2018

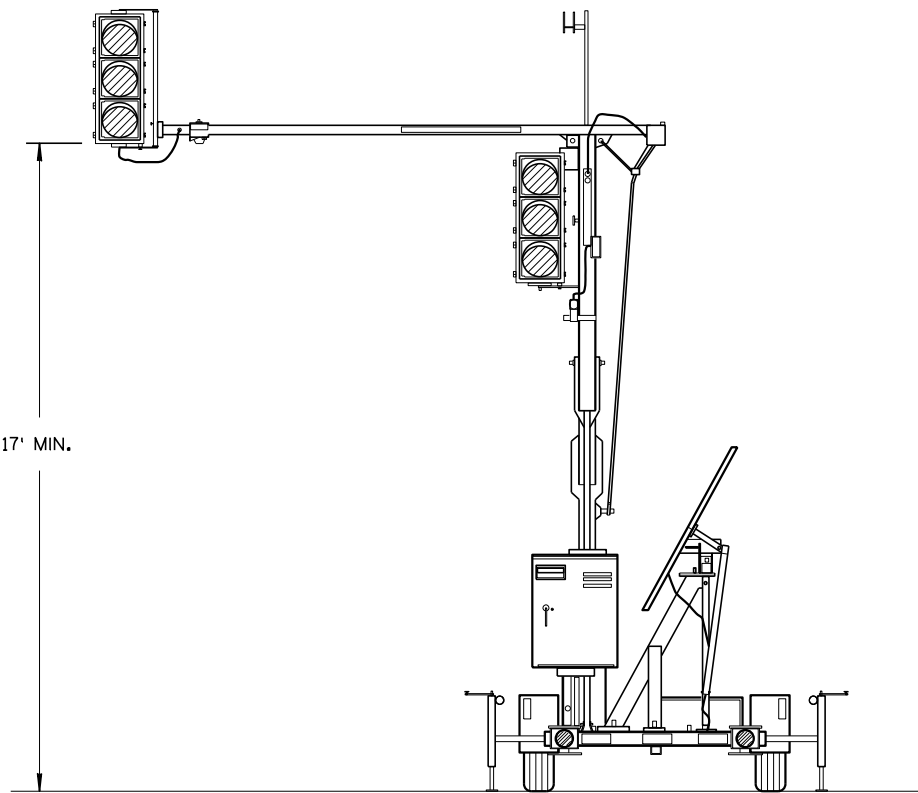
DATE

/S/ Ahmet Demirbilek

STATE ELECTRICAL ENGINEER

FHWA



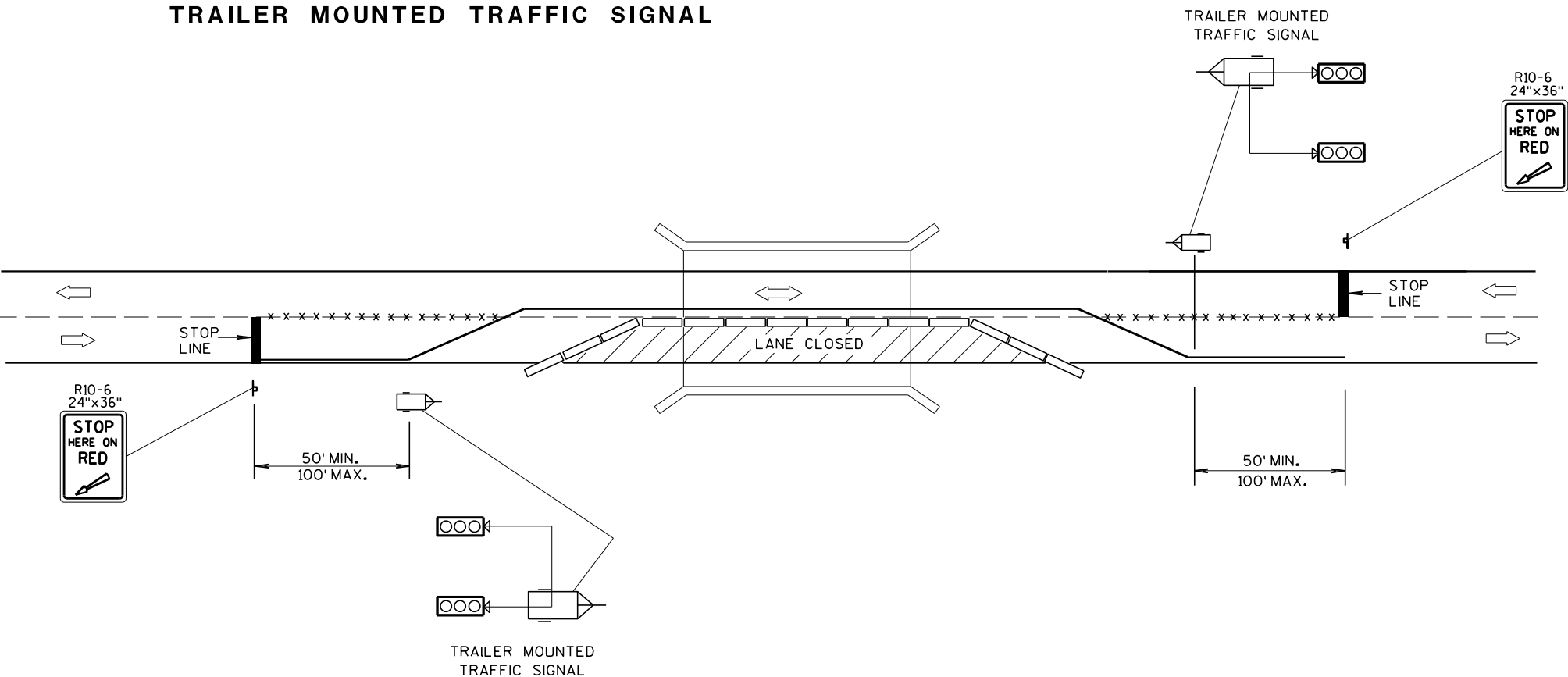


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

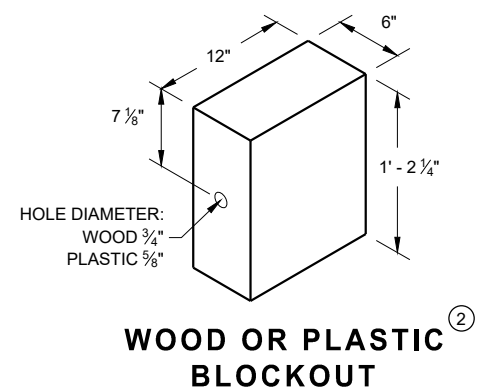
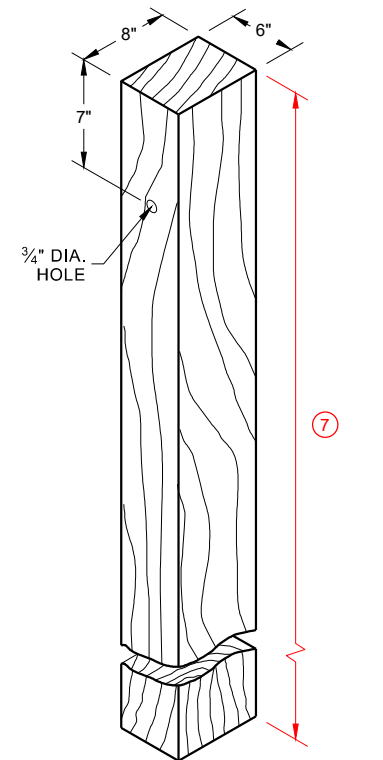
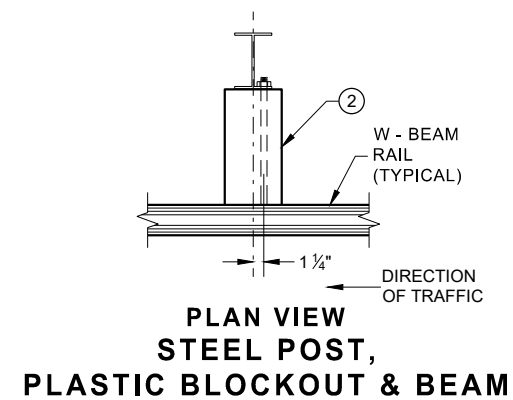
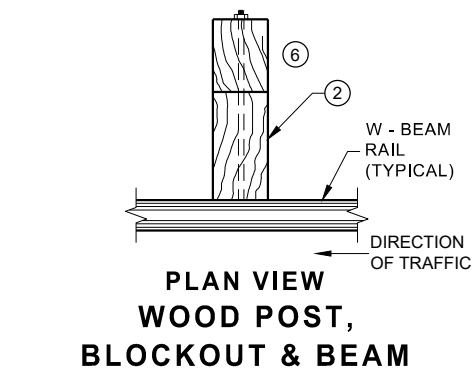
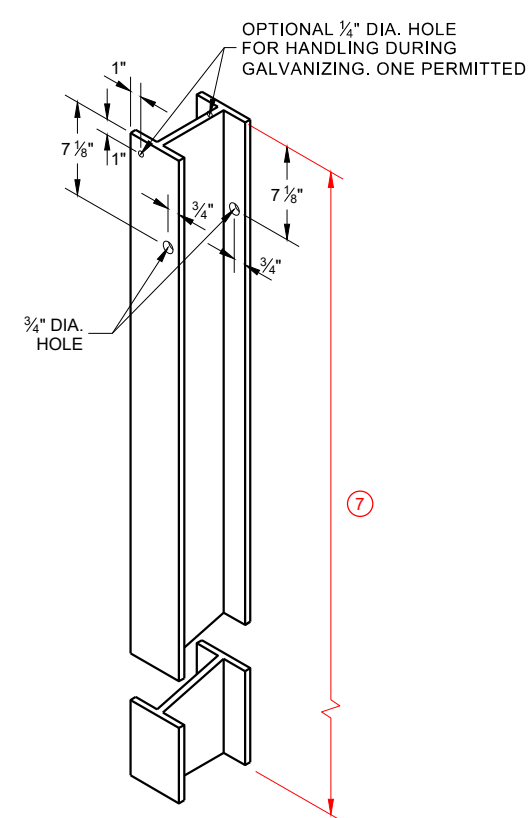
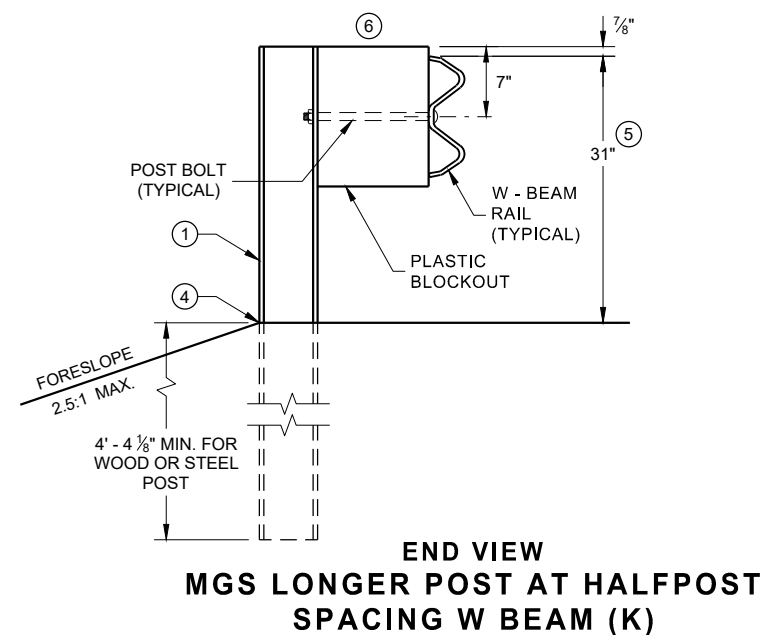
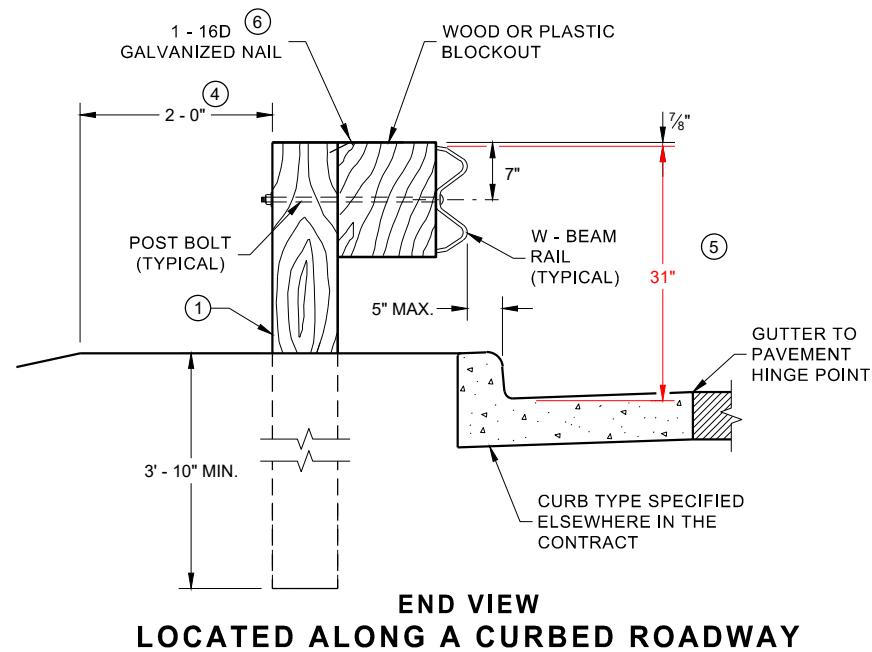
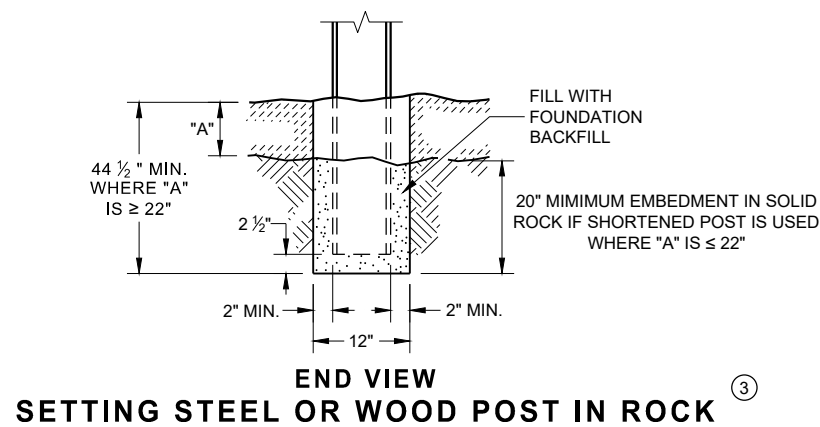
- POST MOUNTED SIGN
- \* \* \* REMOVING PAVEMENT MARKING
- TEMPORARY PRECAST CONCRETE BARRIER
- TRAILER MOUNTED TRAFFIC SIGNAL
- DIRECTION OF TRAFFIC FLOW

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

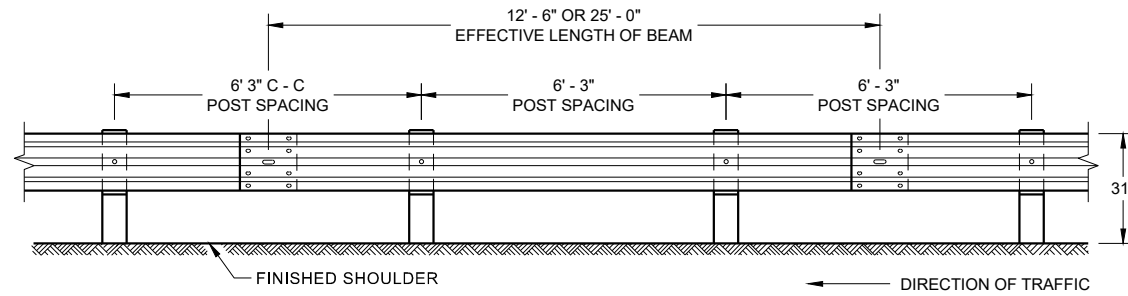
APPROVED  
March 2018 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER  
FHWA

- WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AMD INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS  $\pm 1"$ . FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- TOTAL POST LENGTH FOR TYPE K IS 7' - 0".  
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

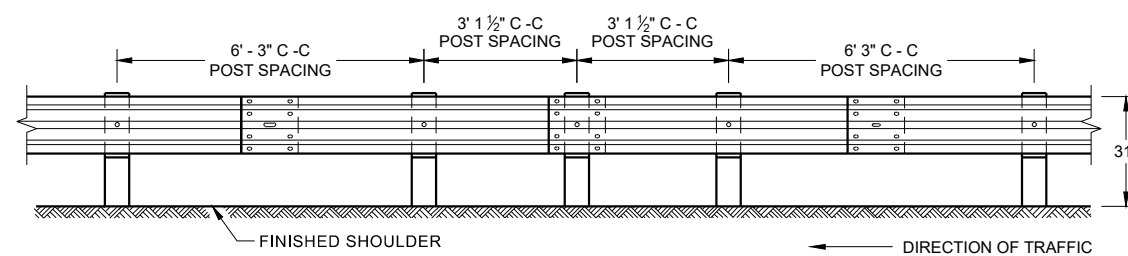


MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

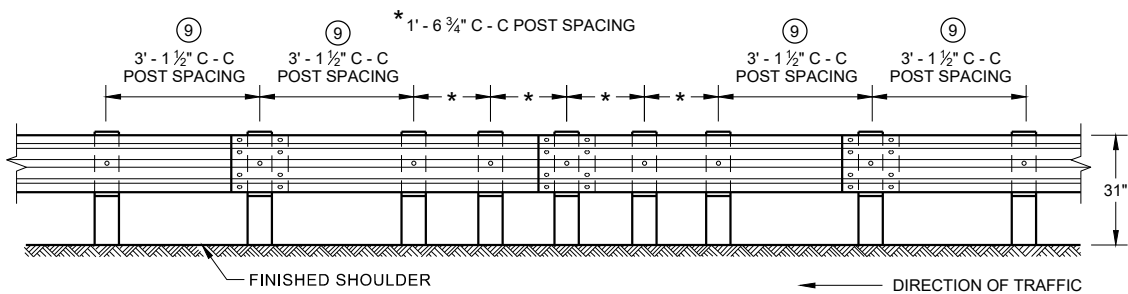
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



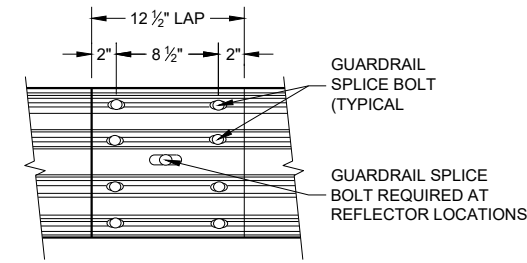
**FRONT VIEW  
POST SPACING STANDARD INSTALLATION**



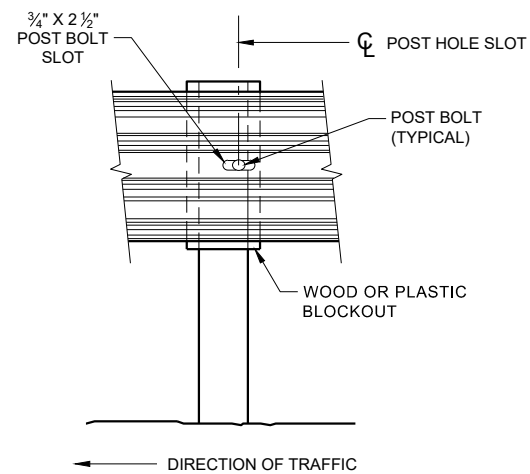
**FRONT VIEW  
HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)**



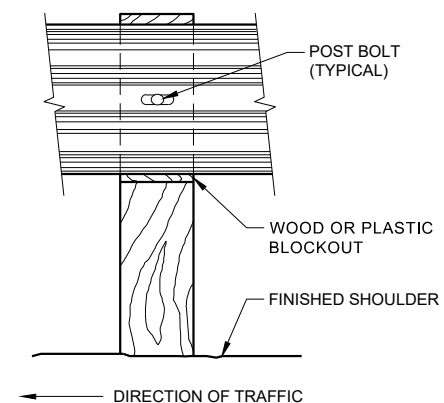
**FRONT VIEW  
QUARTER POST SPACING (QS)**



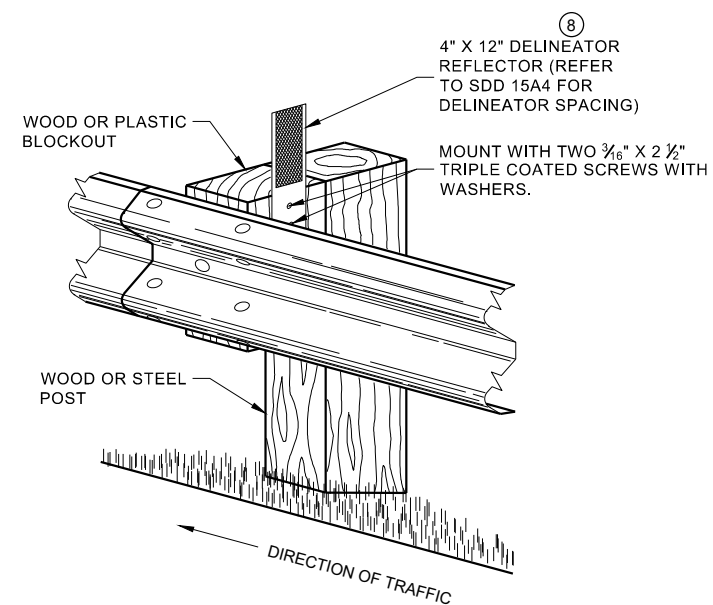
**FRONT VIEW  
MID-SPAN BEAM SPLICE**



**FRONT VIEW AT STEEL POST**



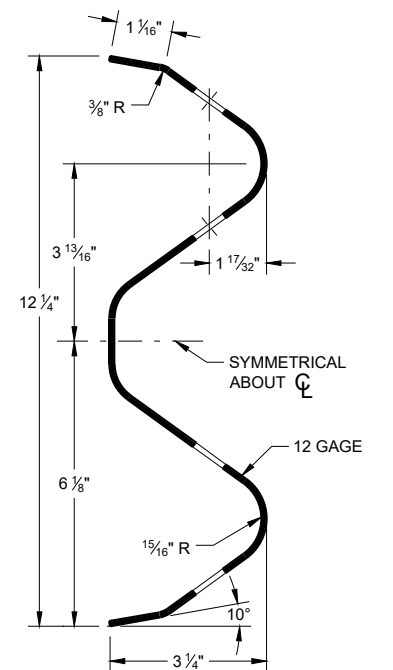
**FRONT VIEW AT WOOD POST**



**ONE SIDED REFLECTOR DETAIL  
AND TYPICAL INSTALLATION**

## GENERAL NOTES

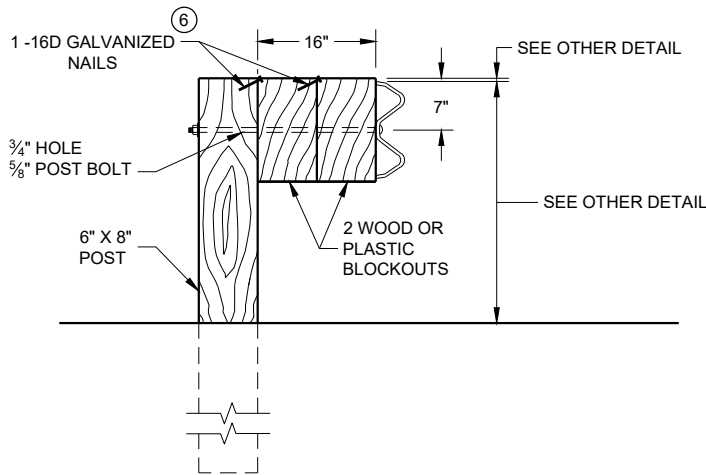
- 8 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
  - 9 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/4" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



**SECTION THRU W-BEAM RAIL**

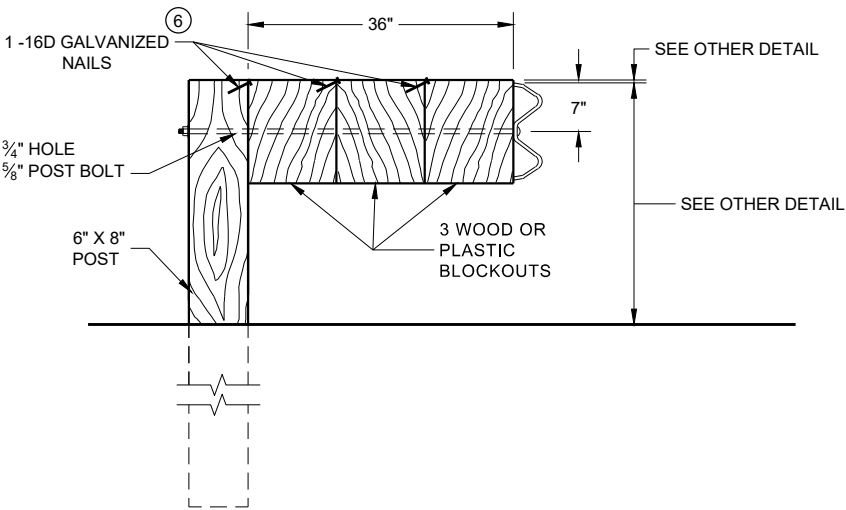
**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

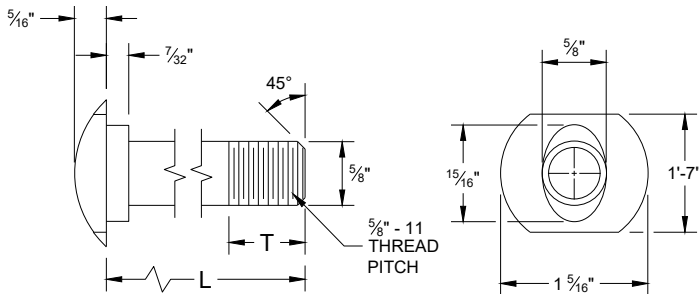
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

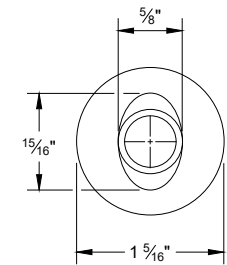
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.  
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

- NOTE:
- 1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
  - 2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

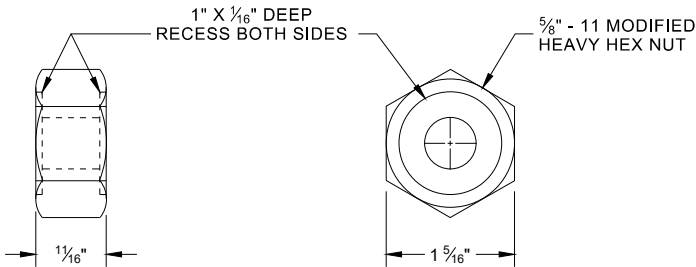


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

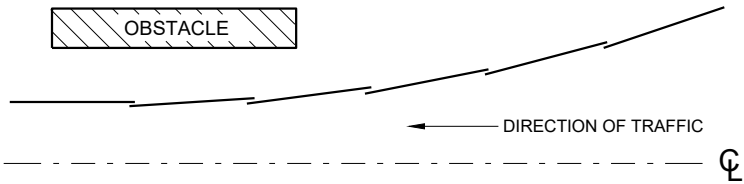


ALTERNATE BOLT HEAD

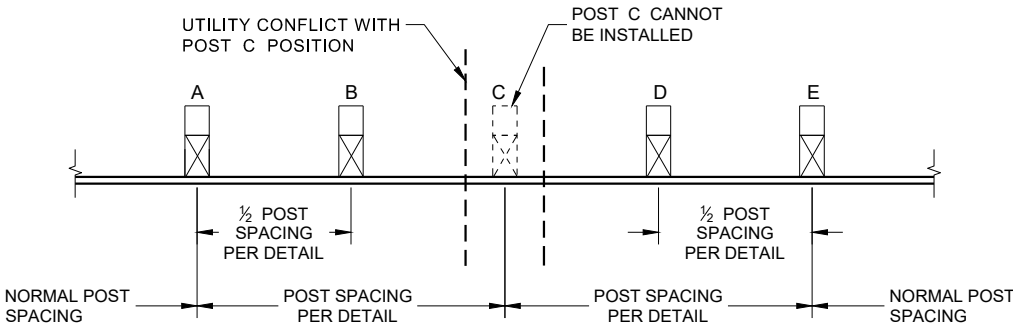


POST BOLT, SPLICE BOLT  
AND RECESS NUT

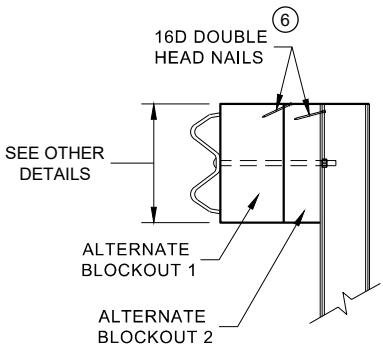
- 6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



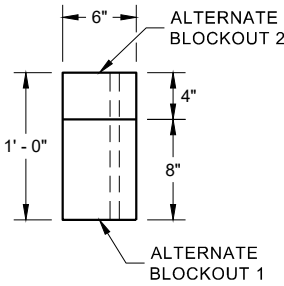
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW

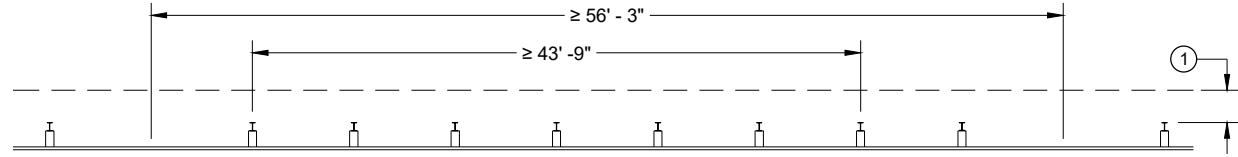


PLAN VIEW

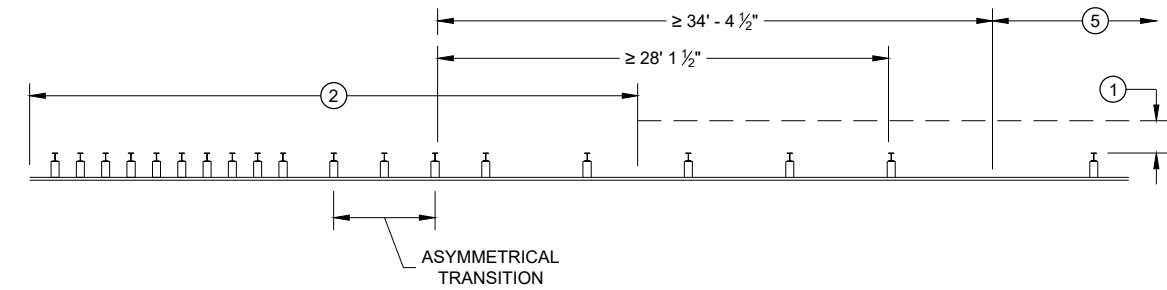
ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

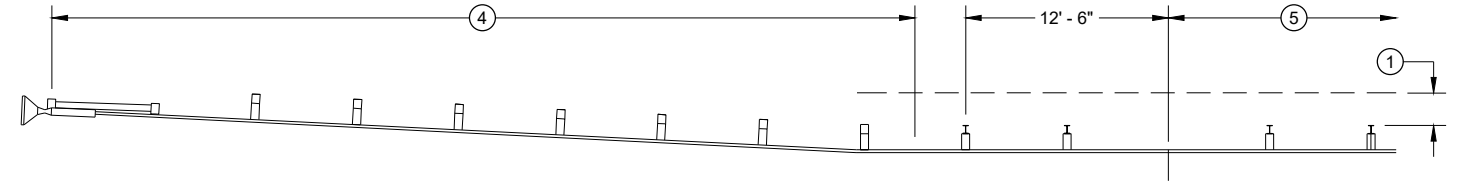
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



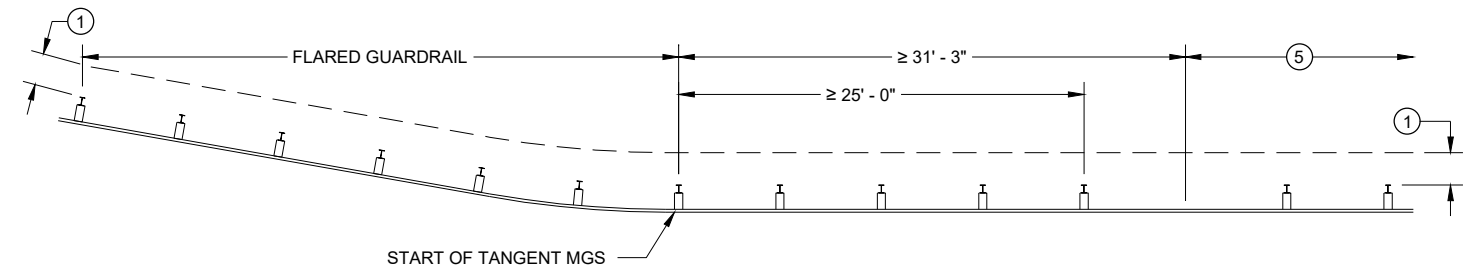
MISSING POST IN NORMAL BEAM GUARD RUN



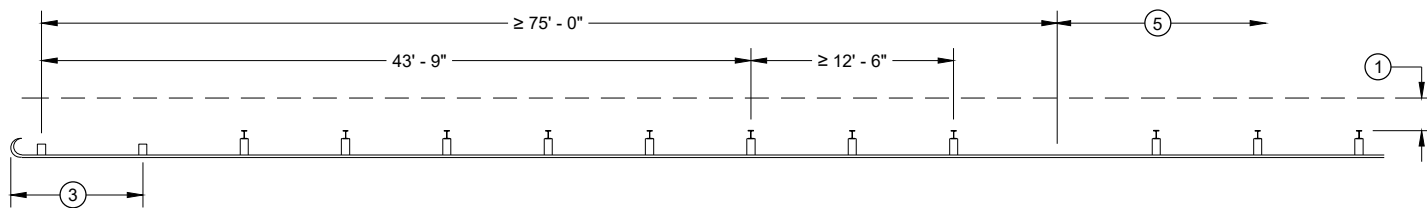
MISSING POST NEAR APPROACH THRIE BEAM TRANSITION



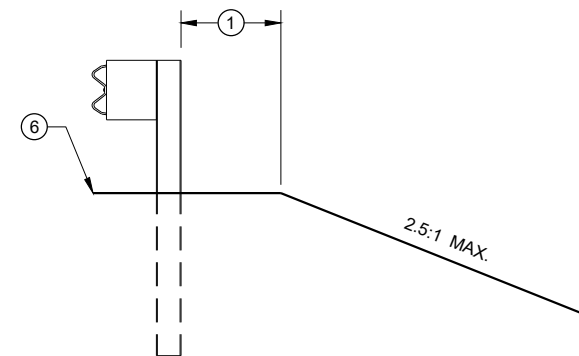
MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN  
NEAR FLARED BEAM GUARD



MISSING POST IN NORMAL BEAM GUARD RUN  
NEAR TYPE 2 TERMINAL



CROSS SECTION VIEW

- (1) MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- (2) SEE SDD 14B45 FOR MORE DETAILS.
- (3) SEE SDD 14B47 FOR MORE DETAILS.
- (4) SEE SDD 14B44 FOR MORE DETAILS.
- (5) SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- (6) SEE PLAN FOR SHOULDER DESIGN.

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018  
DATE  
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL) AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
  - (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED
  - (C) DIFFERENT MANUFACTURERS REQUIRE DIFFERENT PERFORATED W - BEAM RAIL END PANELS. SEE MANUFACTURER'S INFORMATION.
  - (D) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF - TAPPING SCREWS. ONE SCREW PER CORNER.
  - (E) HARDWARE MAY VARY BETWEEN MANUFACTURER. SEE MANUFACTURER'S DRAWING FOR INFORMATION.
- DIMENSIONS MAY VARY, MANUFACTURER'S INFORMATION.

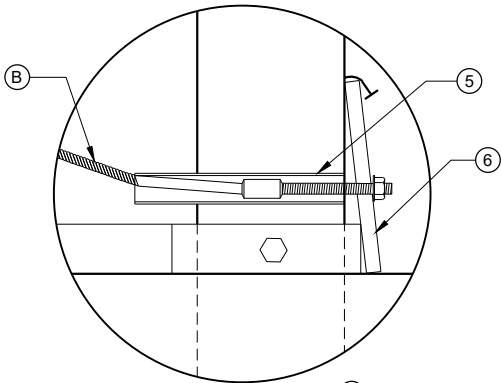
SEE SDD 14B42 FOR MORE INFORMATION.

\* DO NOT ATTACH BLOCKOUTS TO POST 1 AND 2.

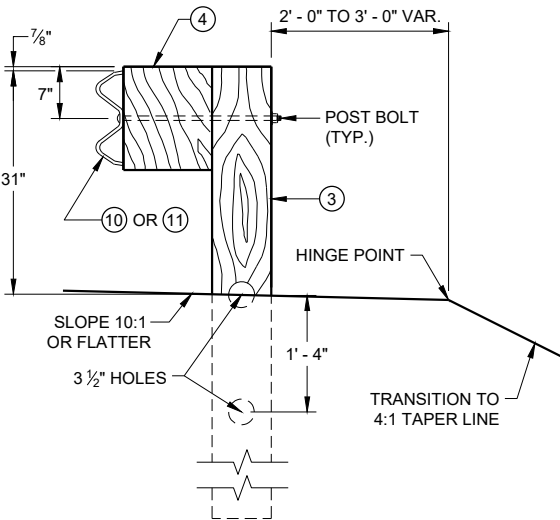
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

SEE MANUFACTURER'S DRAWING FOR SPLICE LOCATION, HARDWARE DIMENSIONS AND INSTALLATION INSTRUCTIONS.

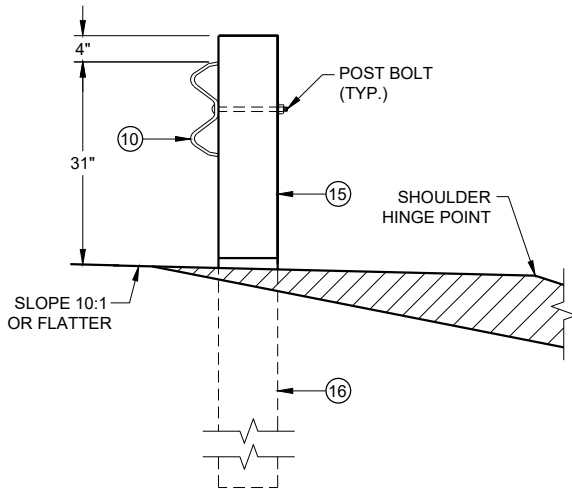
THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE. WOOD BLOCKS ON POSTS NUMBERED 3 THROUGH 9 MAY BE ADJUSTED UP TO 3" ABOVE THE TOP OF POST.



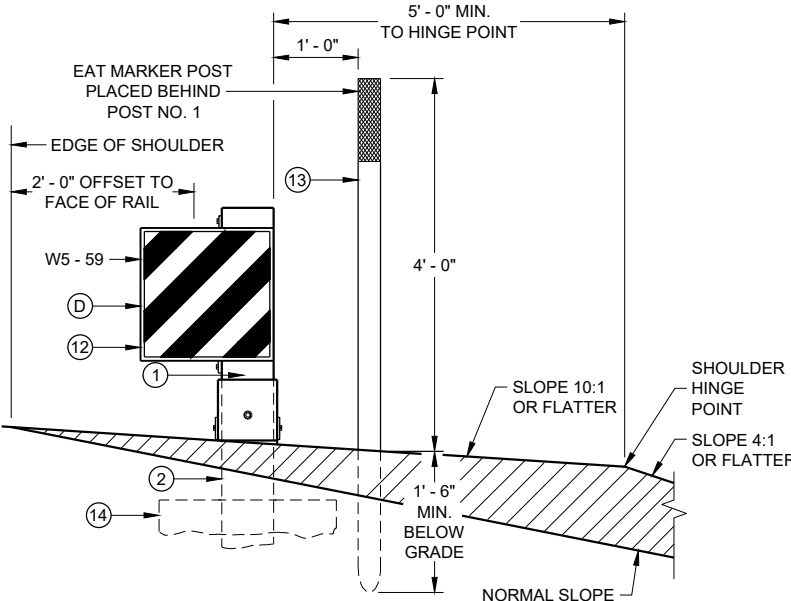
DETAIL "A"



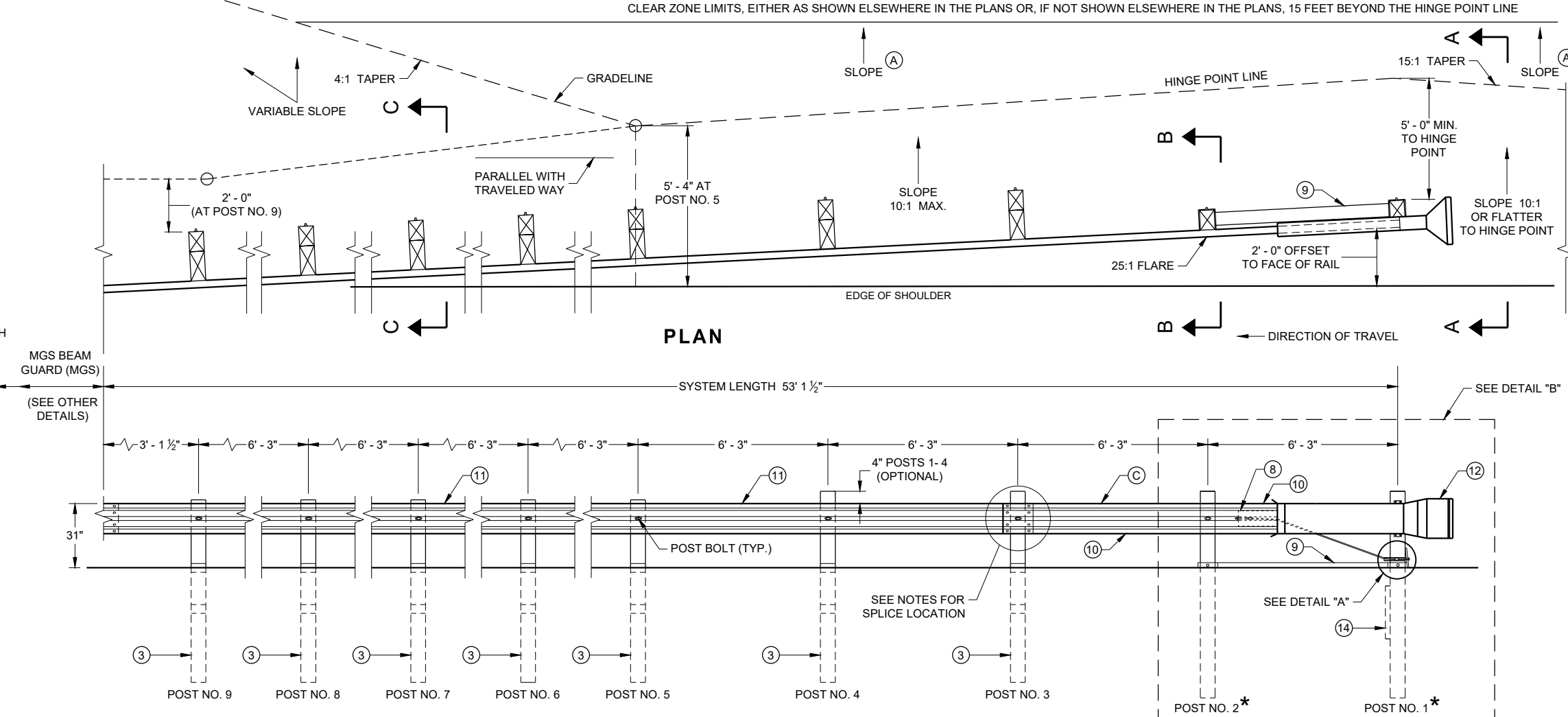
SECTION C - C  
TYPICAL AT POST NOS. 3 - 9



SECTION B - B  
TYPICAL AT POST NO. 2\*

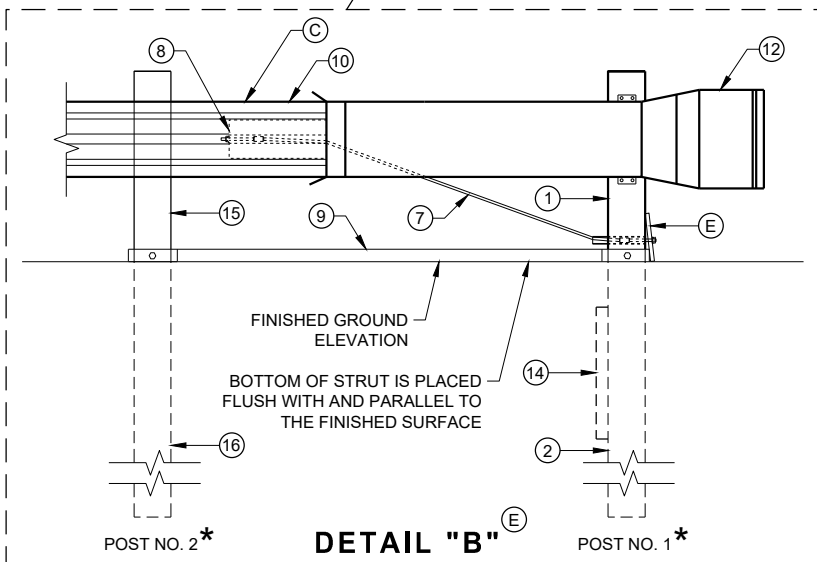


SECTION A - A  
TYPICAL AT POST NO. 1\*



PLAN

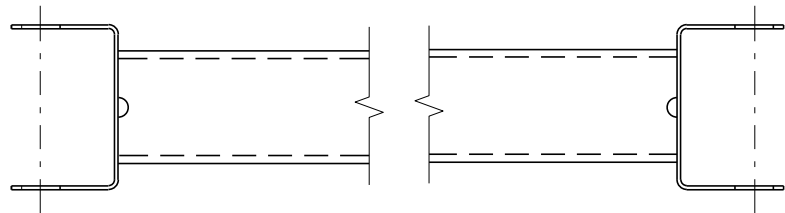
ELEVATION



DETAIL "B"

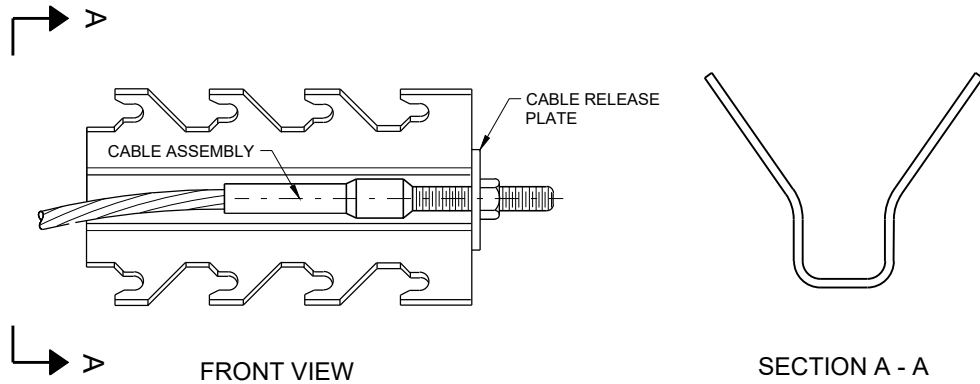
**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

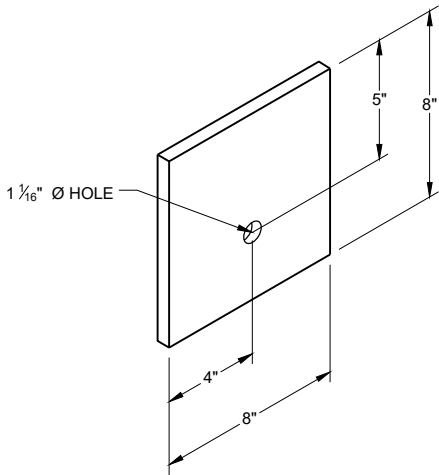


GENERIC GROUND STRUT<sup>9</sup> <sup>E</sup>

BILL OF MATERIALS	
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	UPPER POST NO. 1 6" X 6" TUBE
②	LOWER POST NO. 1
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	IMPACT HEAD
⑬	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
⑭	SOIL PLATE
⑮	UPPER POST NO. 2
⑯	LOWER POST NO. 2



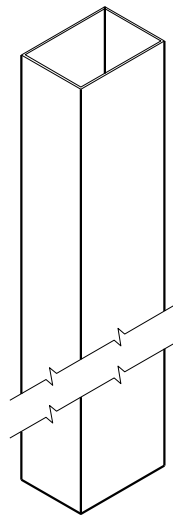
GENERIC ANCHOR CABLE BOX<sup>9</sup> <sup>E</sup>



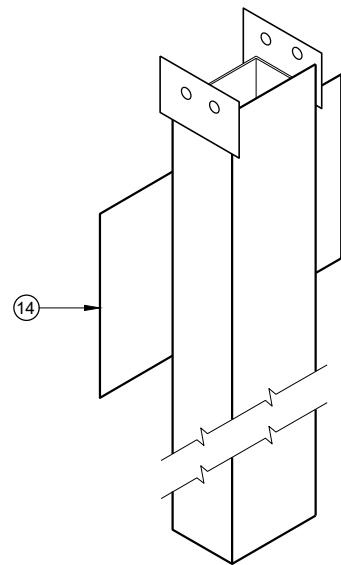
BEARING PLATE<sup>6</sup> <sup>E</sup>

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

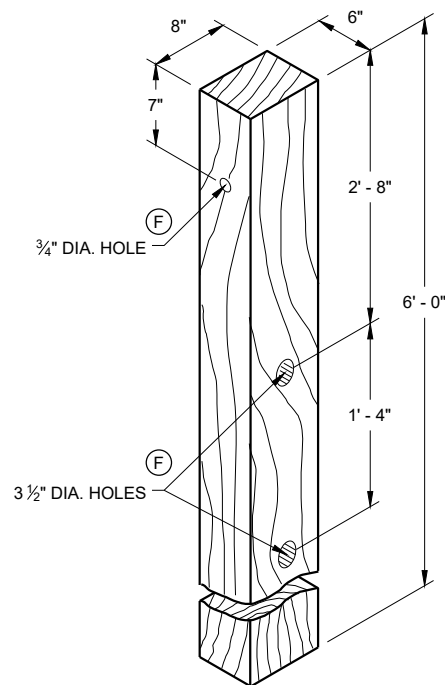
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



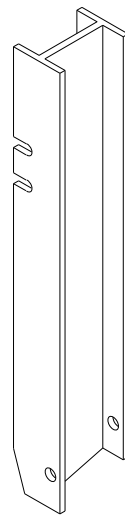
UPPER POST NO. 1 <sup>(1)</sup> (E)



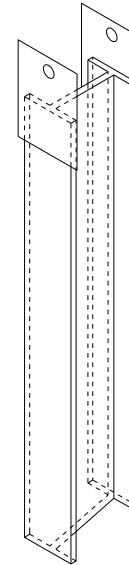
LOWER POST NO. 1 <sup>(2)</sup> (E)



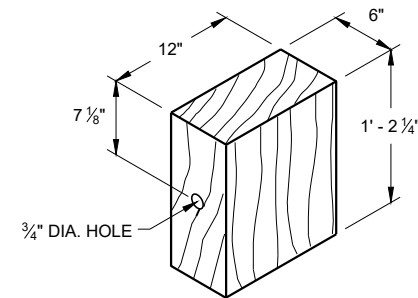
WOOD CRT POST <sup>(3)</sup> (E)  
POSTS NUMBER 3-9



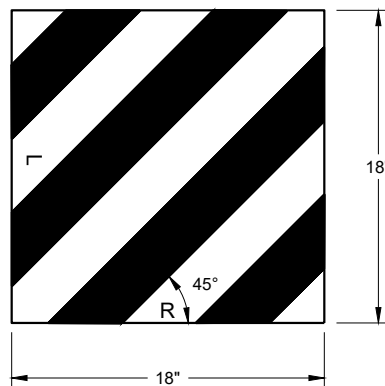
UPPER POST NO. 2 <sup>(15)</sup> (E)



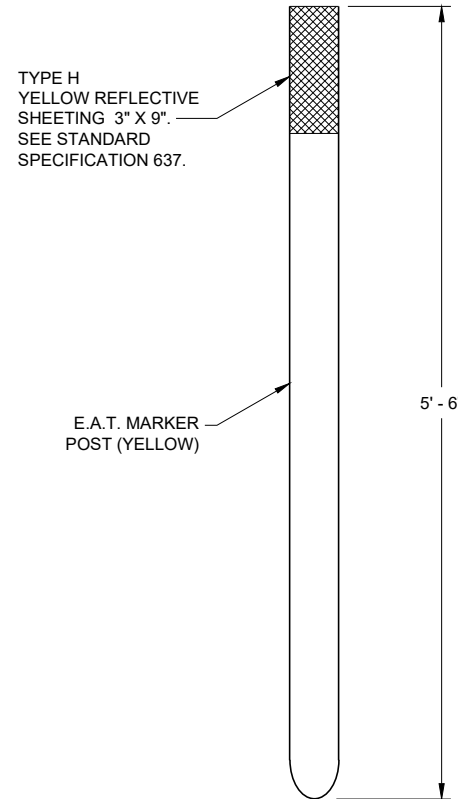
LOWER POST NO. 2 <sup>(16)</sup> (E)



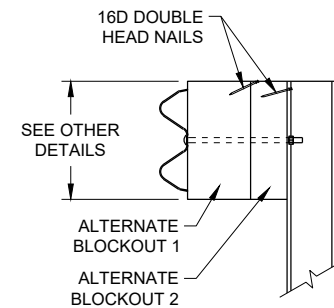
WOOD BLOCKOUT <sup>(4)</sup>  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



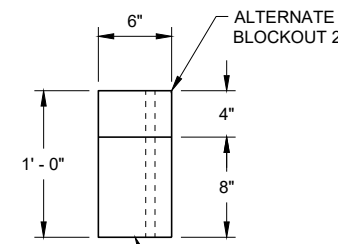
REFLECTIVE SHEETING DETAIL <sup>(E)</sup>



E.A.T. MARKER POST <sup>(13)</sup>



SIDE VIEW



TOP VIEW

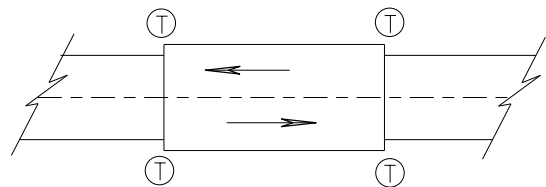
ALTERNATE WOOD  
BLOCKOUT DETAIL

**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

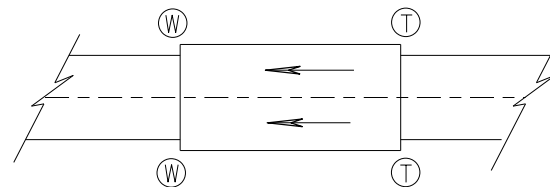
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018 DATE /S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA





TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

### GENERAL NOTES

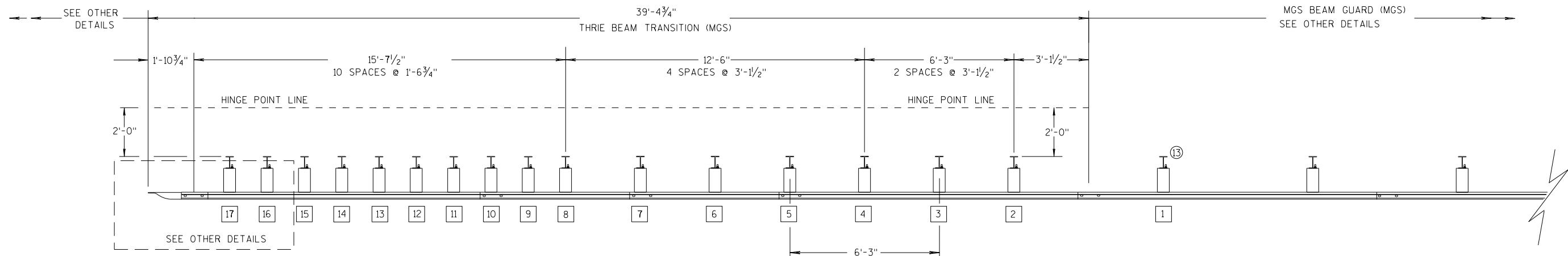
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

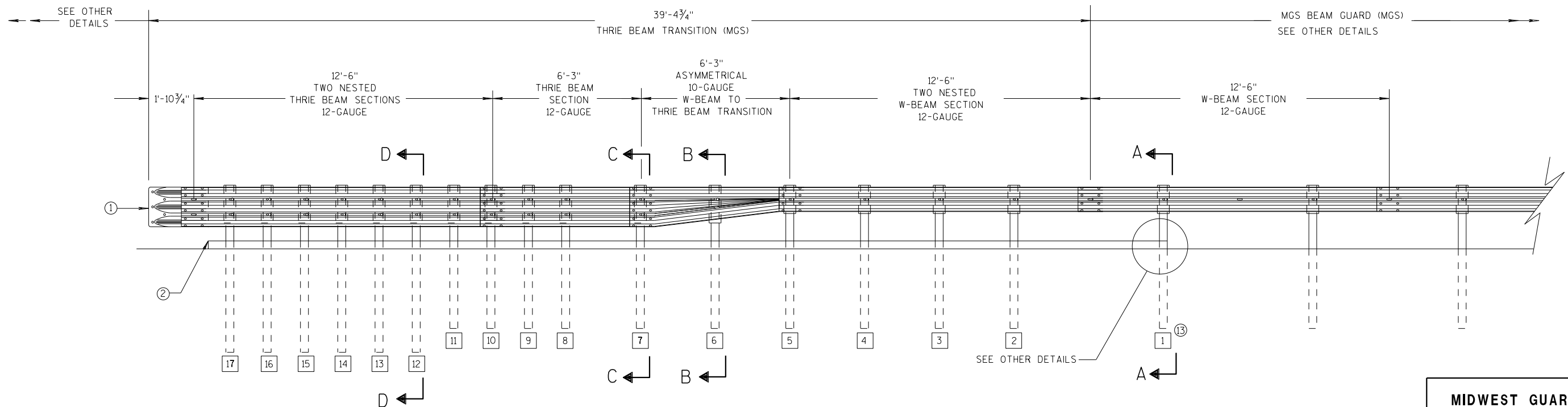
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

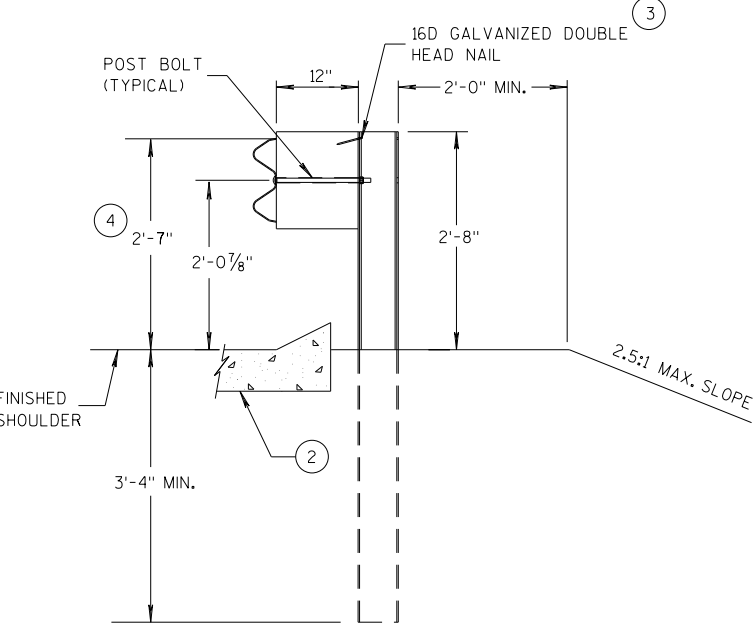
## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

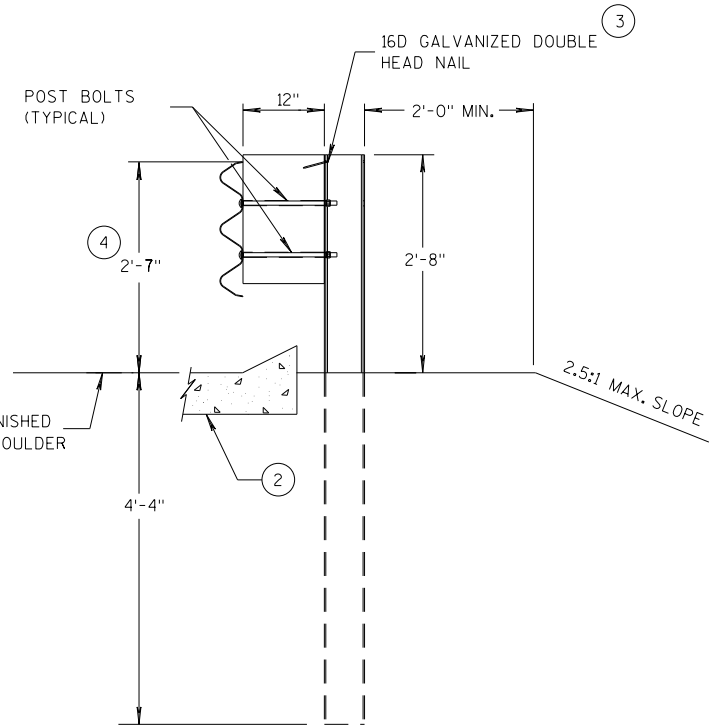
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

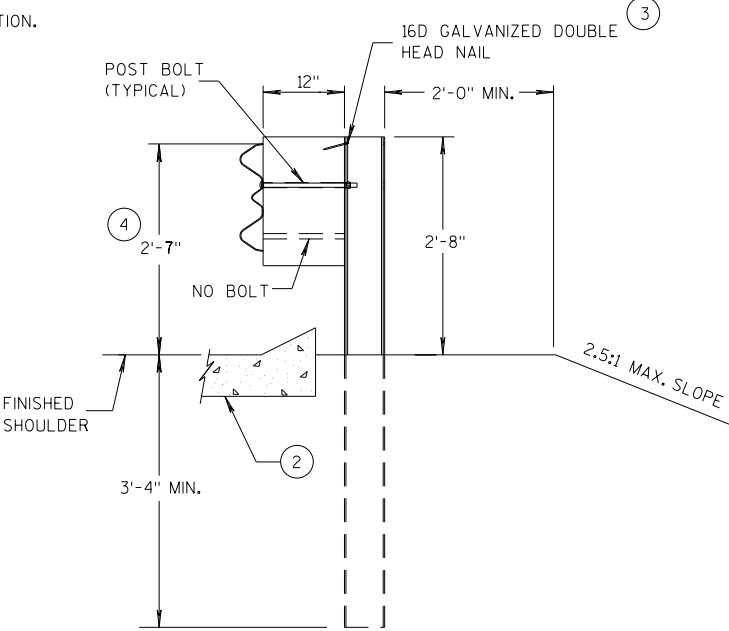
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



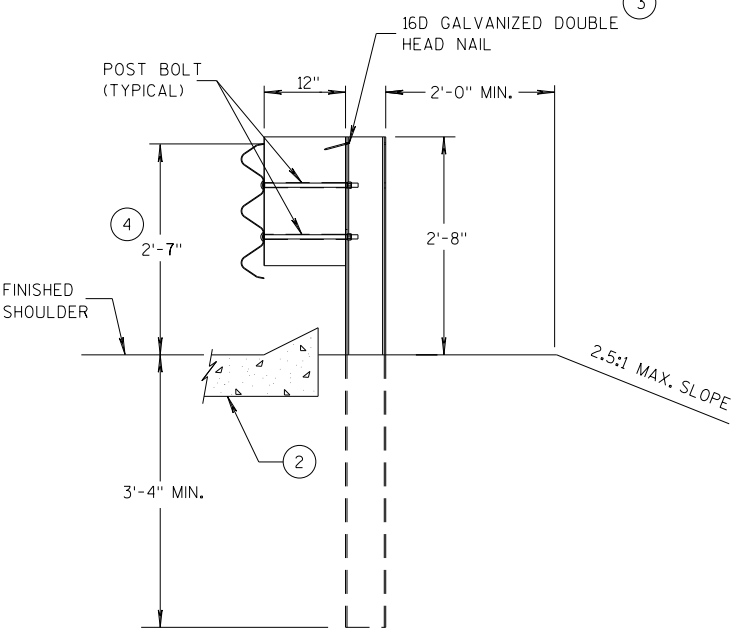
SECTION A-A  
POSTS 1-5



SECTION D-D  
POSTS 12-17



SECTION B-B  
POST 6



SECTION C-C  
POSTS 7-11

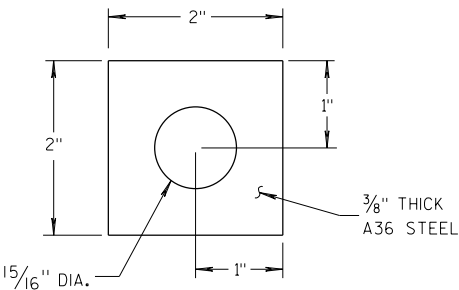
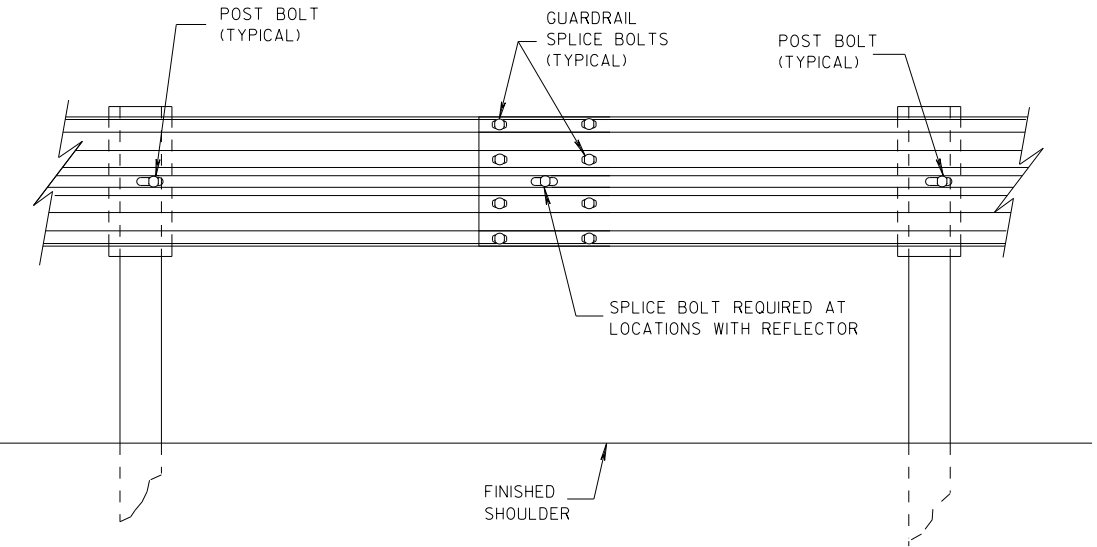
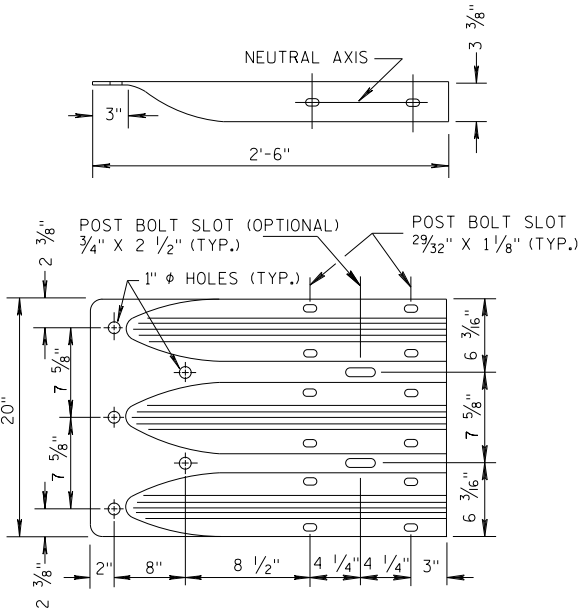


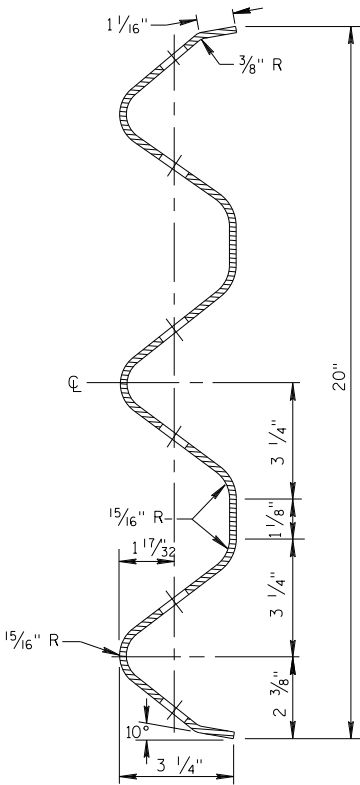
PLATE WASHER DETAIL



SPLICE DETAIL



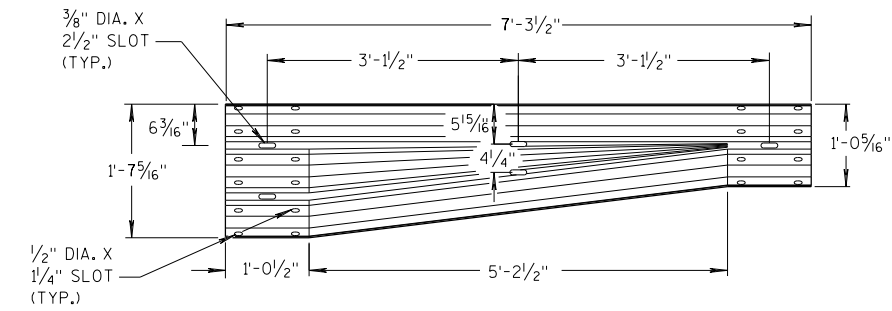
THRIE BEAM  
TERMINAL CONNECTOR



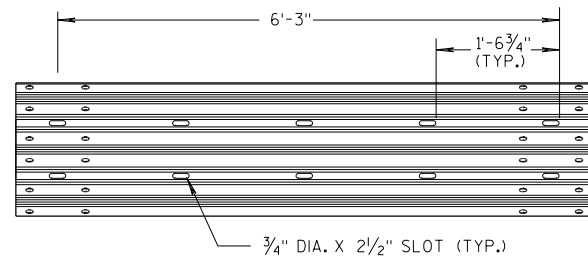
SECTION THRU THRIE  
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

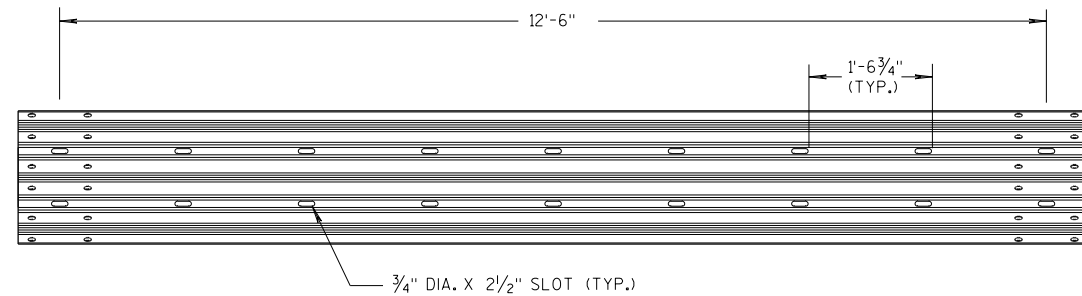
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



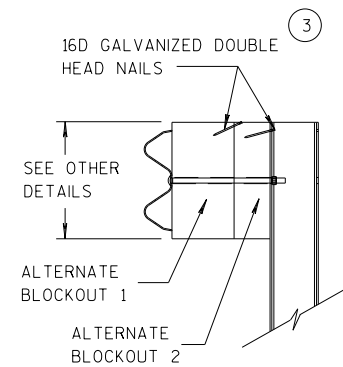
**W-BEAM TO THRIE BEAM TRANSITION SECTION**



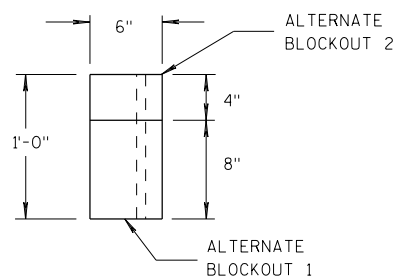
**6'-3\"/>**



**12'-6\"/>**

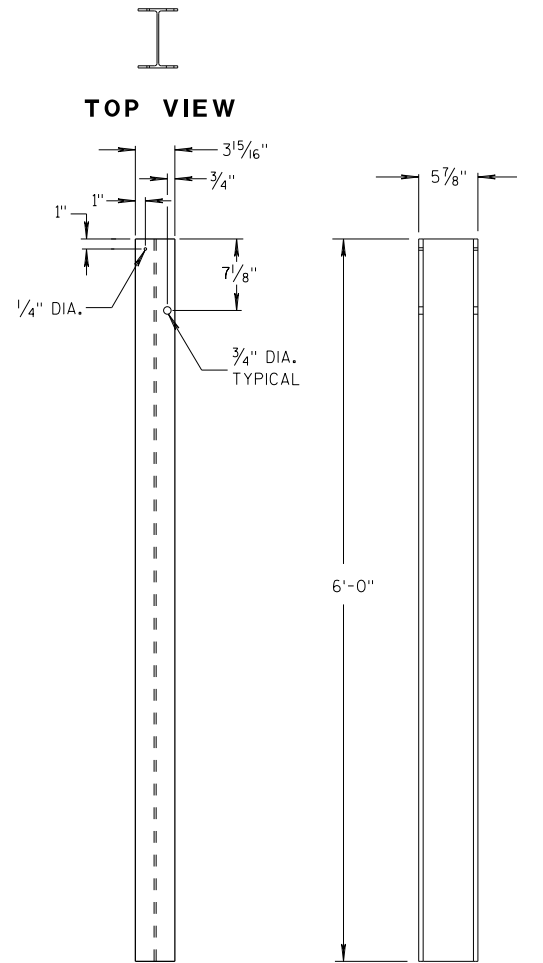


**SIDE VIEW**



**TOP VIEW**

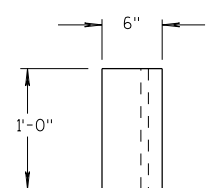
**ALTERNATE WOOD BLOCKOUT DETAIL**



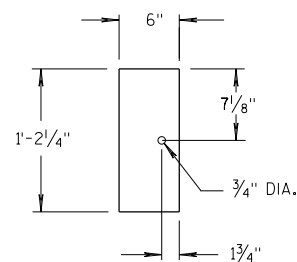
**FRONT VIEW**

**SIDE VIEW**

**STEEL POSTS 1-5**

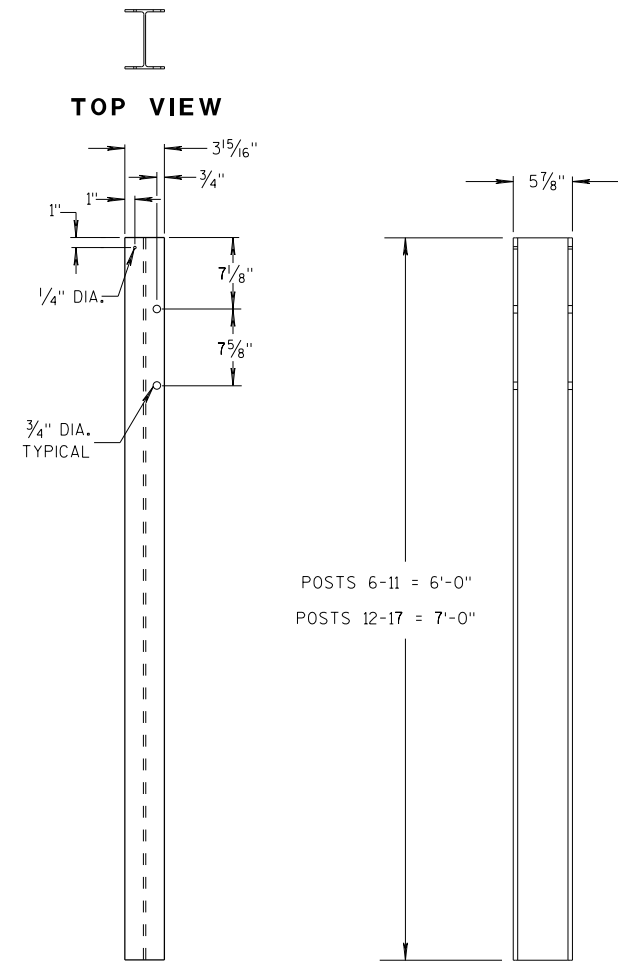


**TOP VIEW**



**FRONT VIEW**

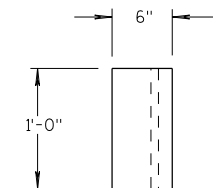
**BLOCKOUT POSTS 1-5**



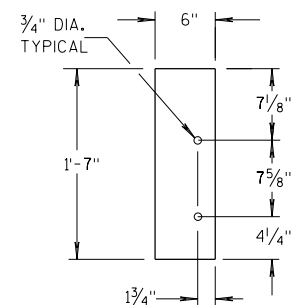
**FRONT VIEW**

**SIDE VIEW**

**STEEL POSTS 6-17**



**TOP VIEW**



**FRONT VIEW**

**BLOCKOUT POSTS 6-17**

**GENERAL NOTES**

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

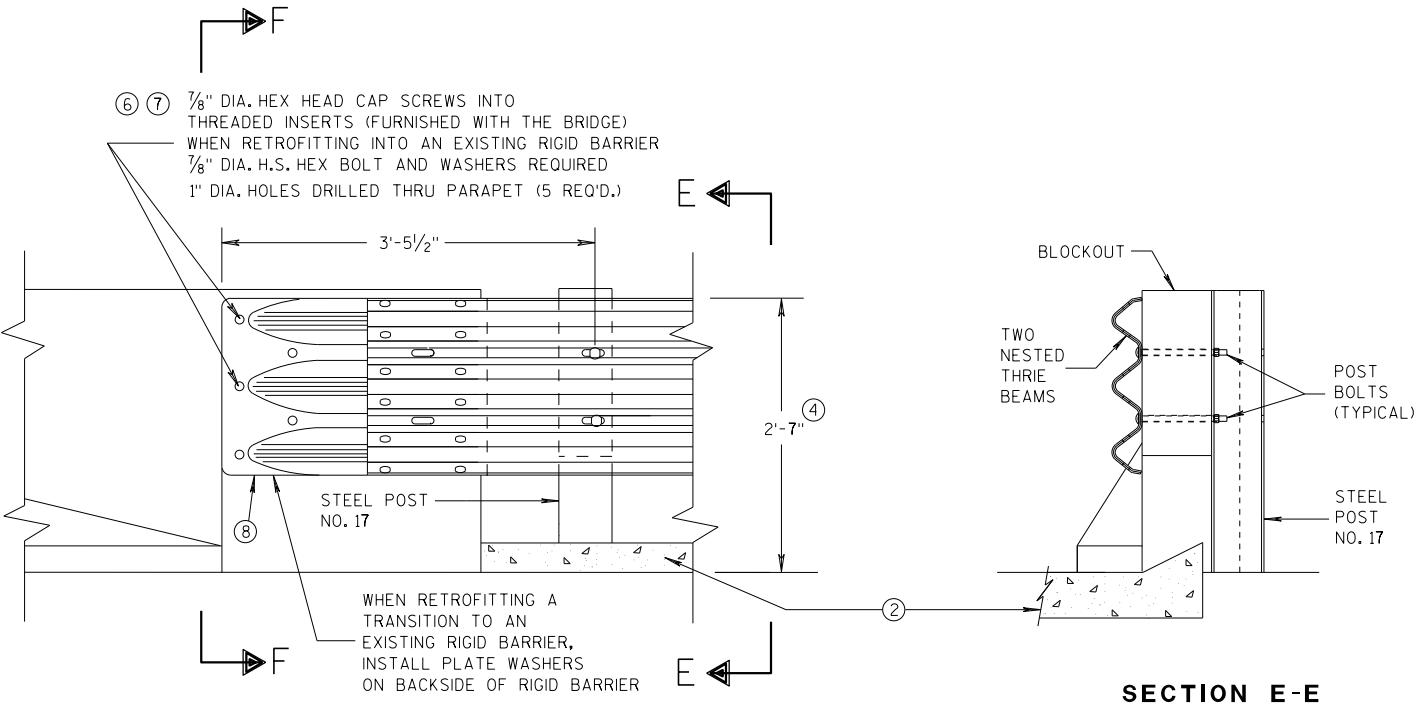
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

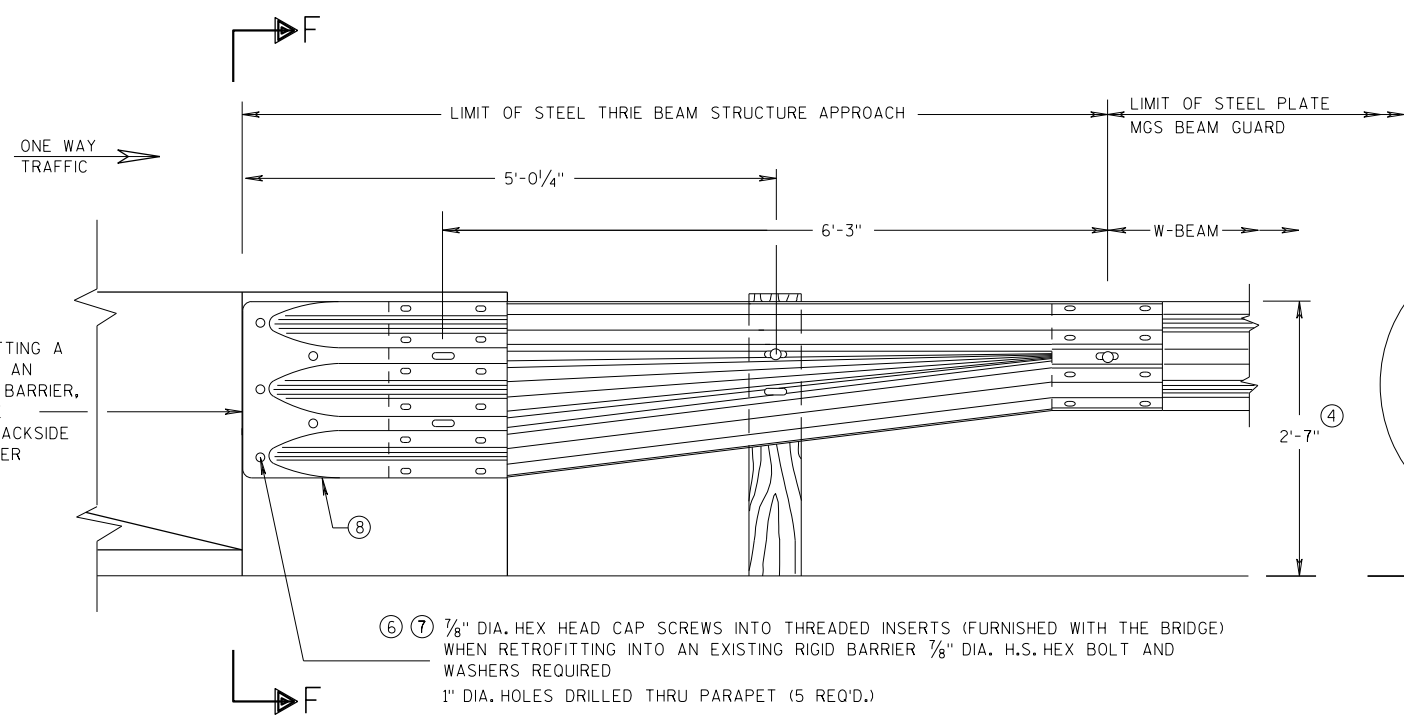
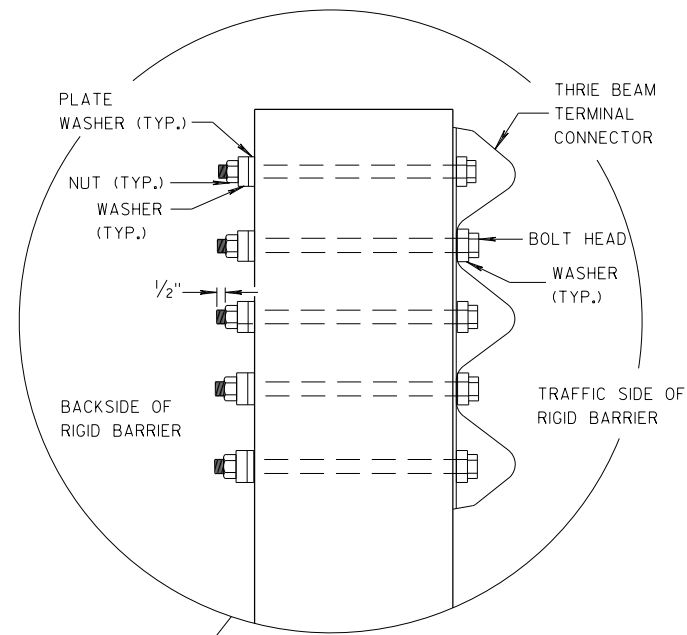
**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

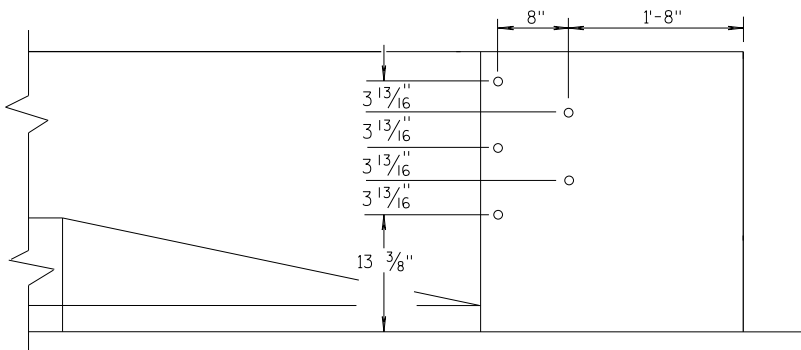


**GENERAL NOTES**

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



**SECTION F-F**

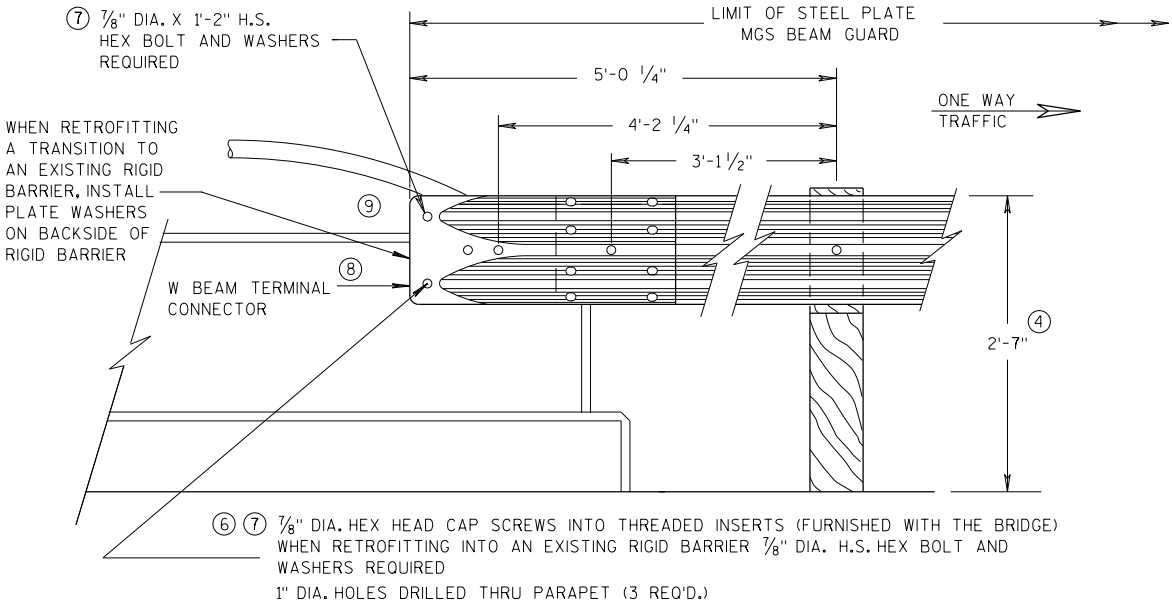


MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

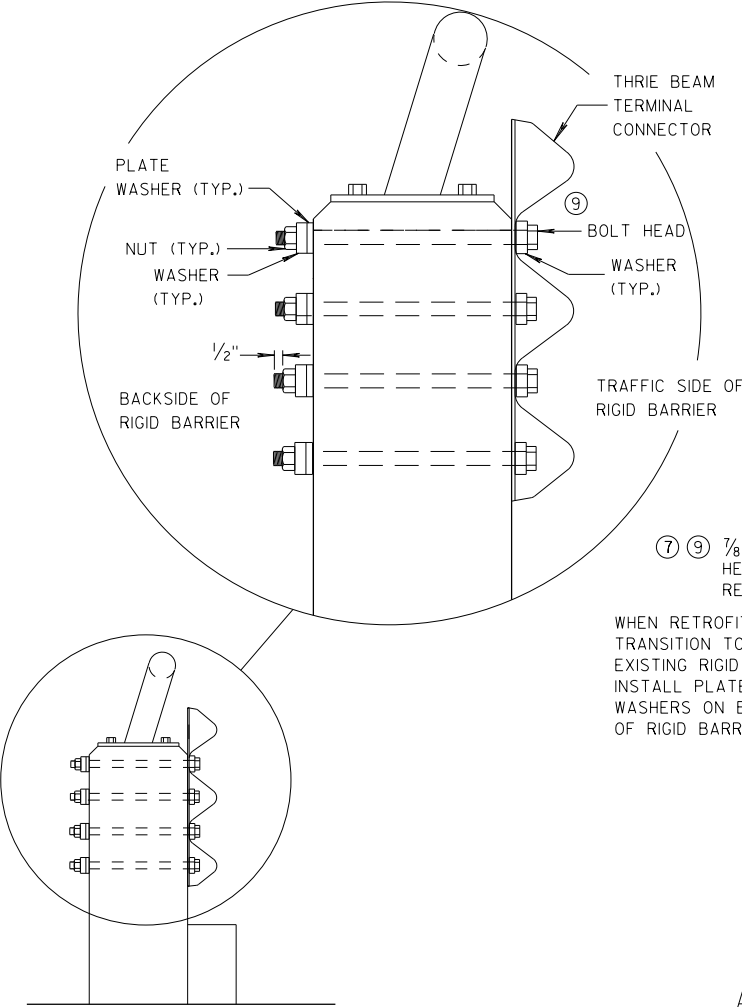
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ②
- OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④
- TOLERANCE FOR TOP OF BEAM IS ± 1".
- ⑥
- DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦
- BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧
- THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- ⑨
- BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.

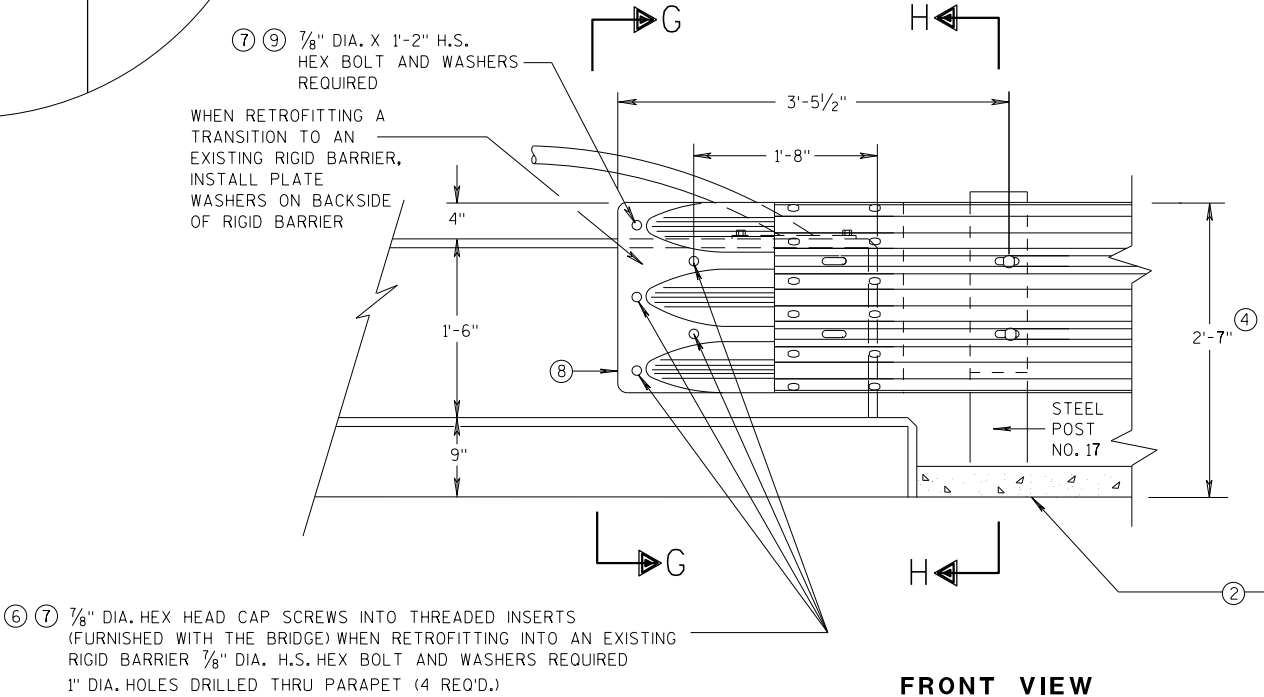


FRONT VIEW

W BEAM CONNECTION TO VERTICAL FACE PARAPET  
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

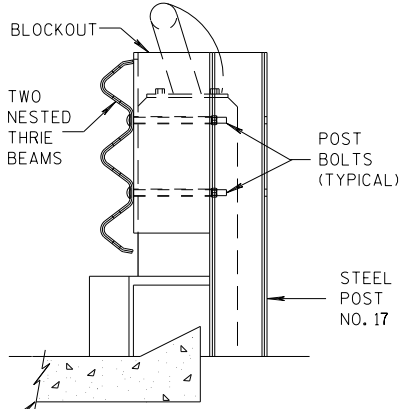


SECTION G-G



FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

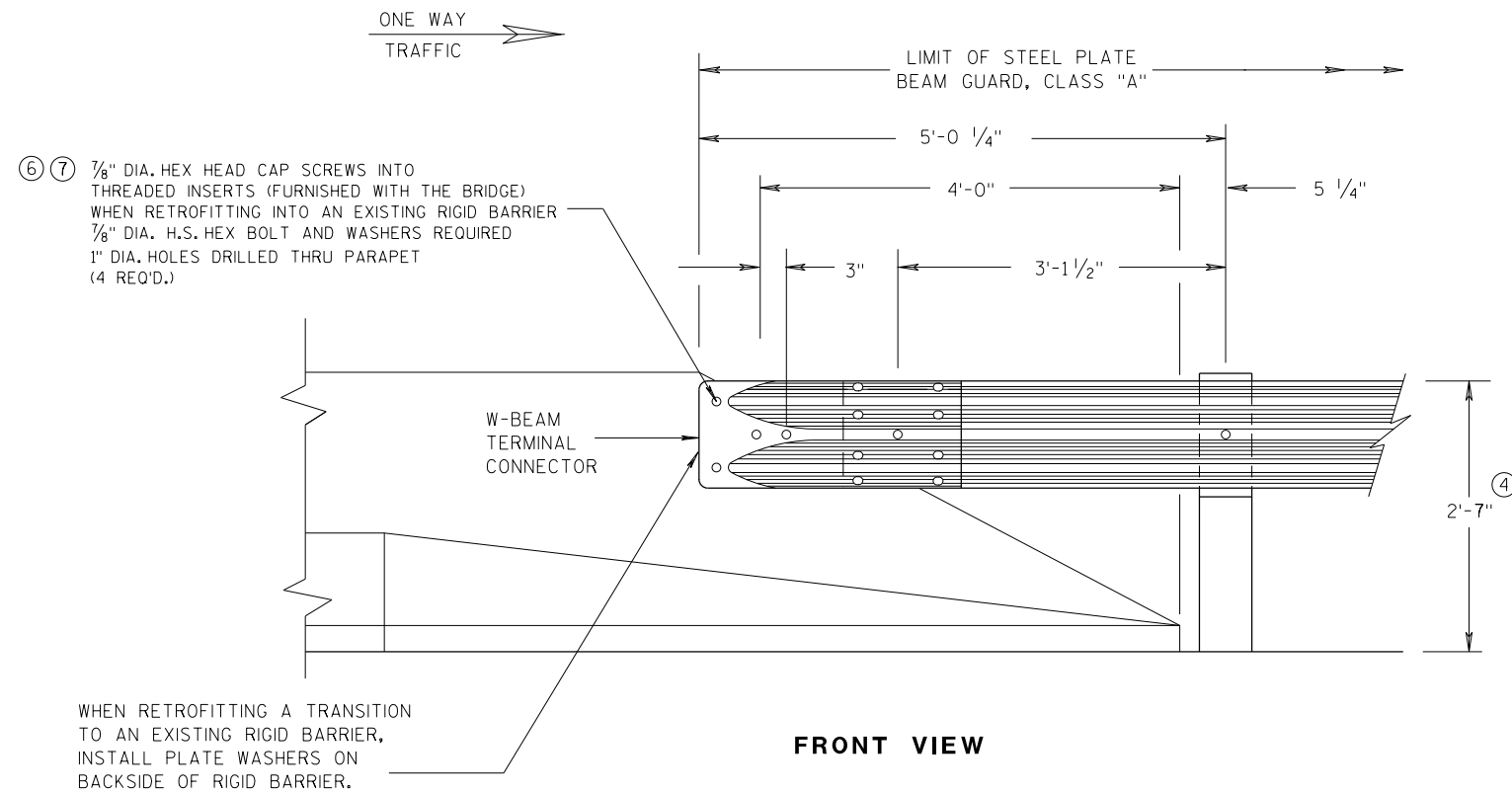


SECTION H-H

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

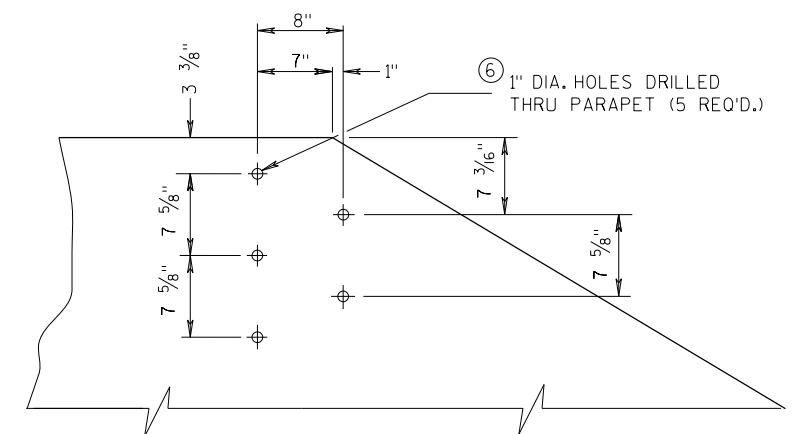
APPROVED  
07/2018  
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/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR  
FHWA



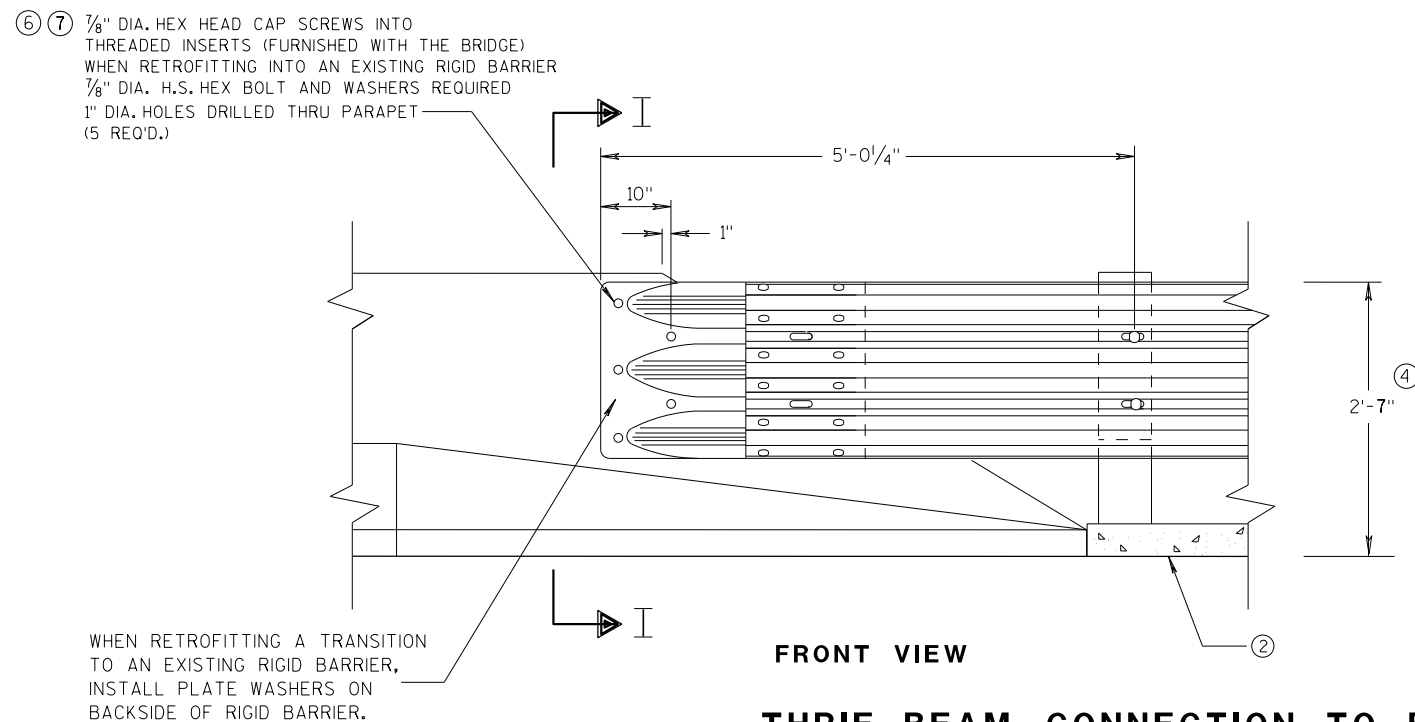
**W BEAM CONNECTION TO  
PARAPETS WITH SLOPED ENDS**  
(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

## GENERAL NOTES

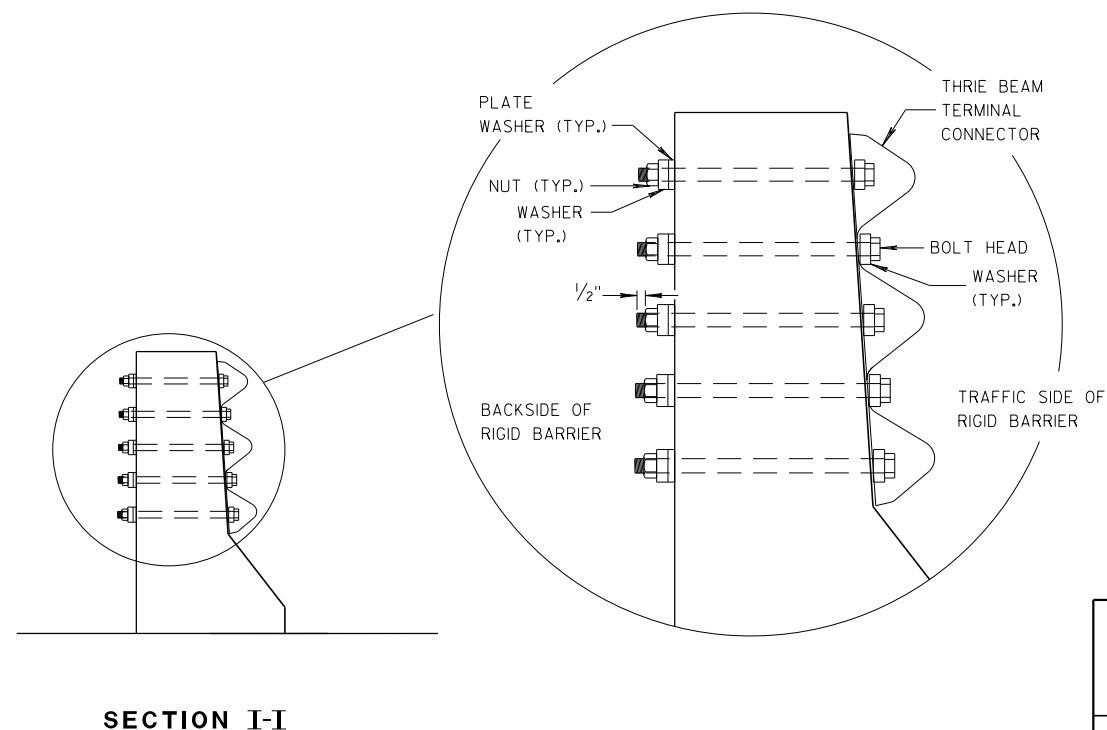
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
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**DRILL HOLE LOCATION AND PATTERN  
FOR THRIE BEAM CONNECTION**



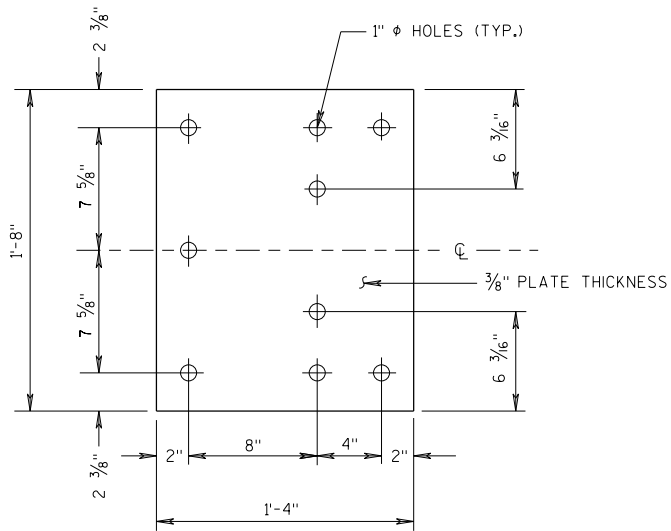
**THRIE BEAM CONNECTION TO BRIDGE  
PARAPETS WITH SLOPED ENDS**



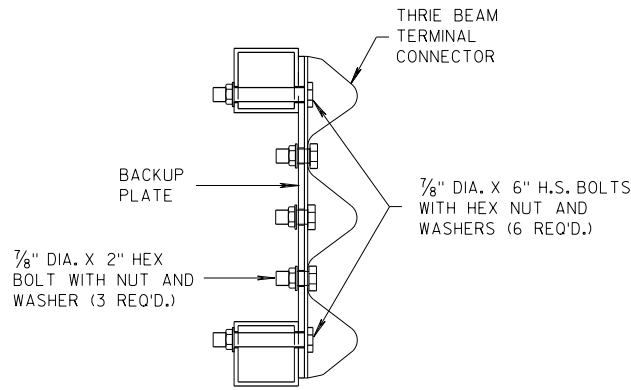
**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

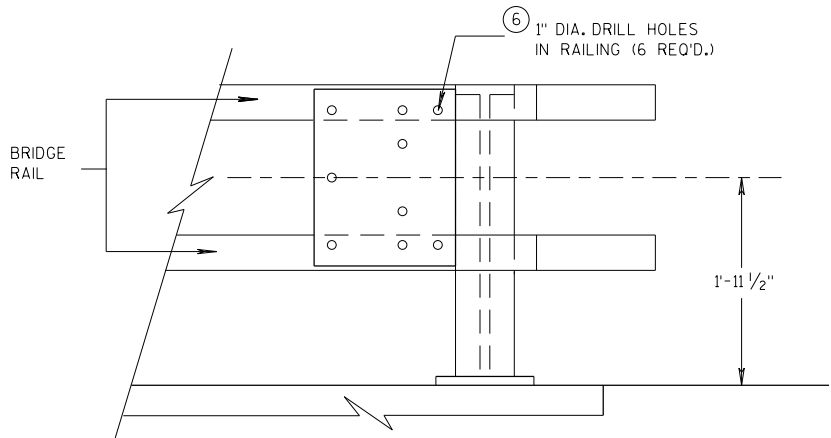
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FHWA



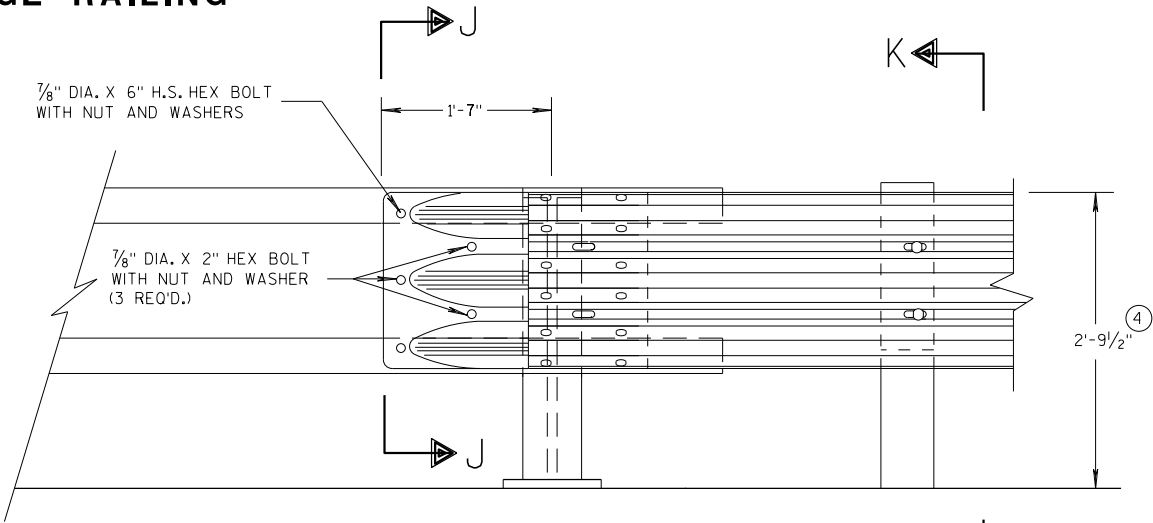
BACK-UP PLATE DETAIL



SECTION J-J

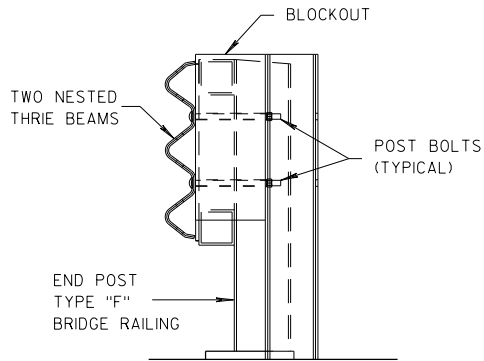


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

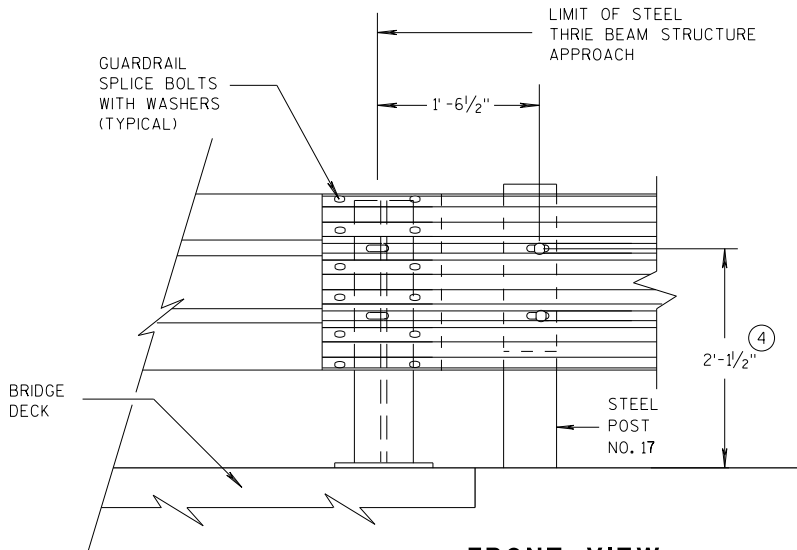
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



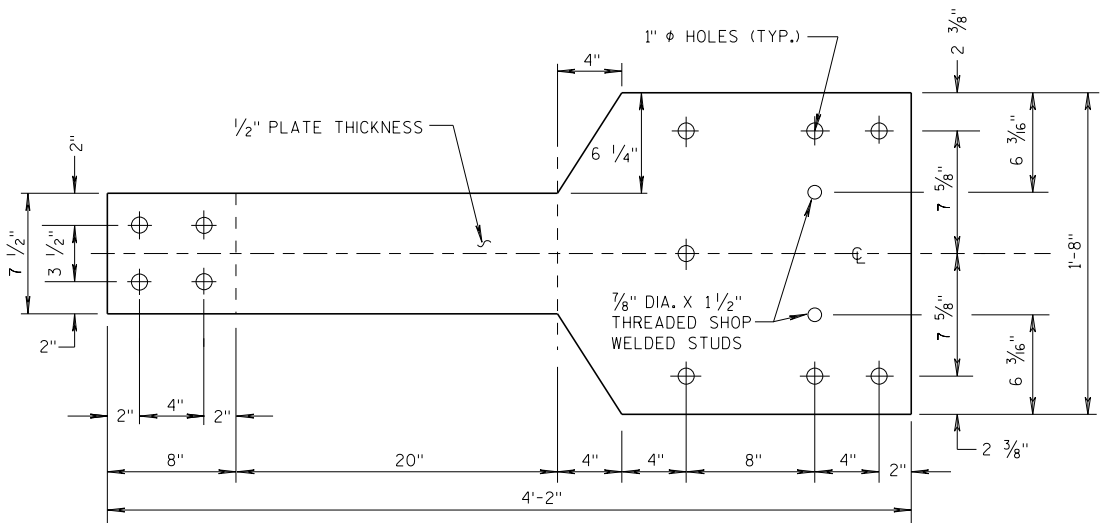
FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

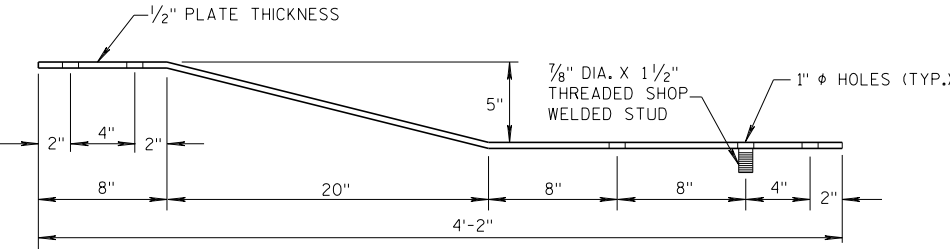
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	

GENERAL NOTES

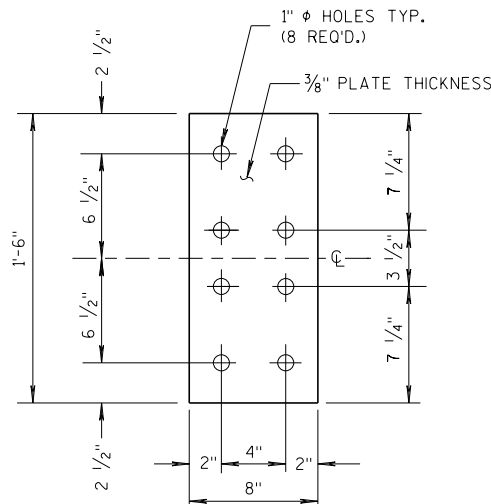
④ TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

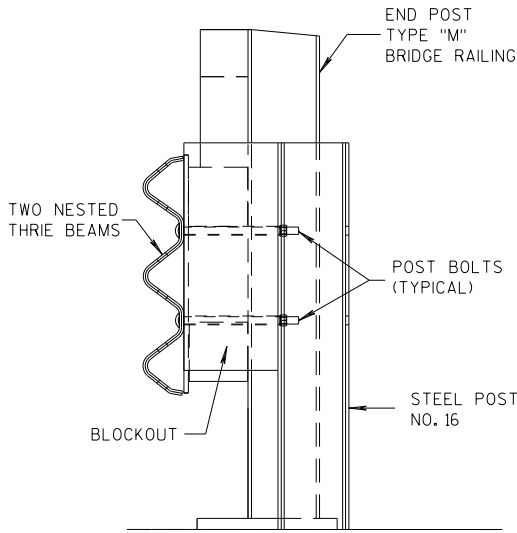


PLAN VIEW  
BACK-UP PLATE DETAIL, TYPE "M"

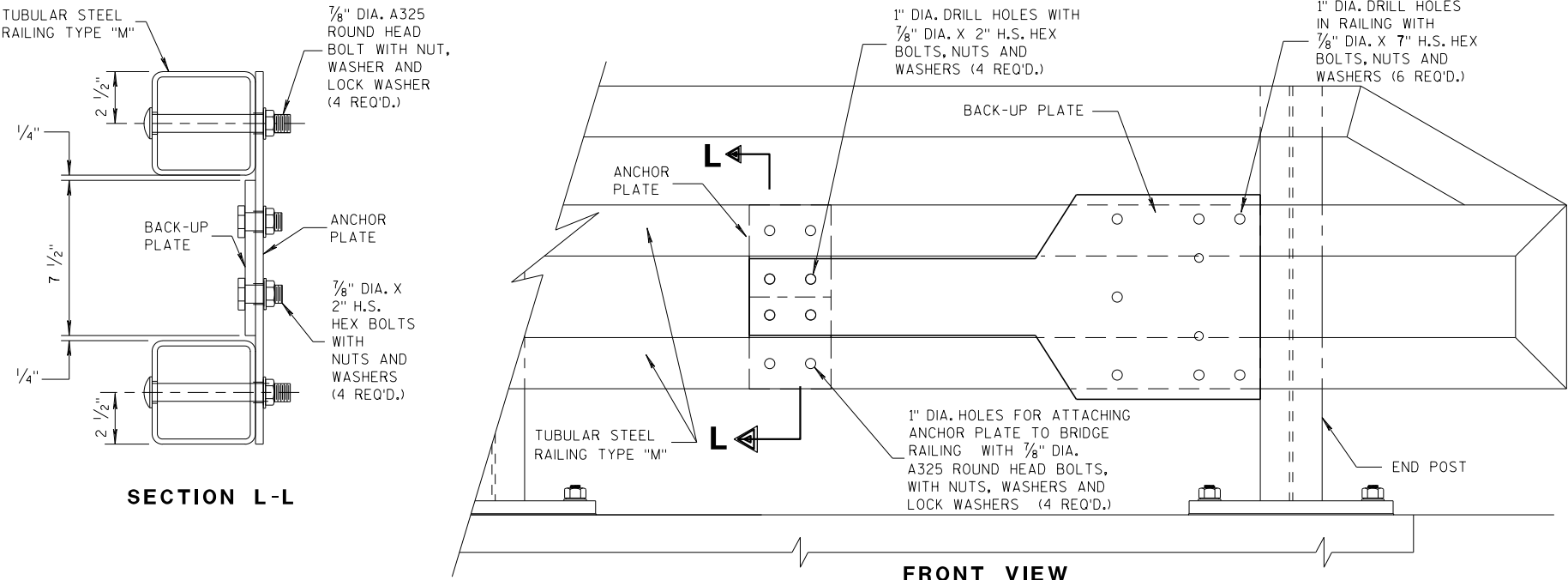


FRONT VIEW

ANCHOR  
PLATE DETAIL,  
TYPE "M"



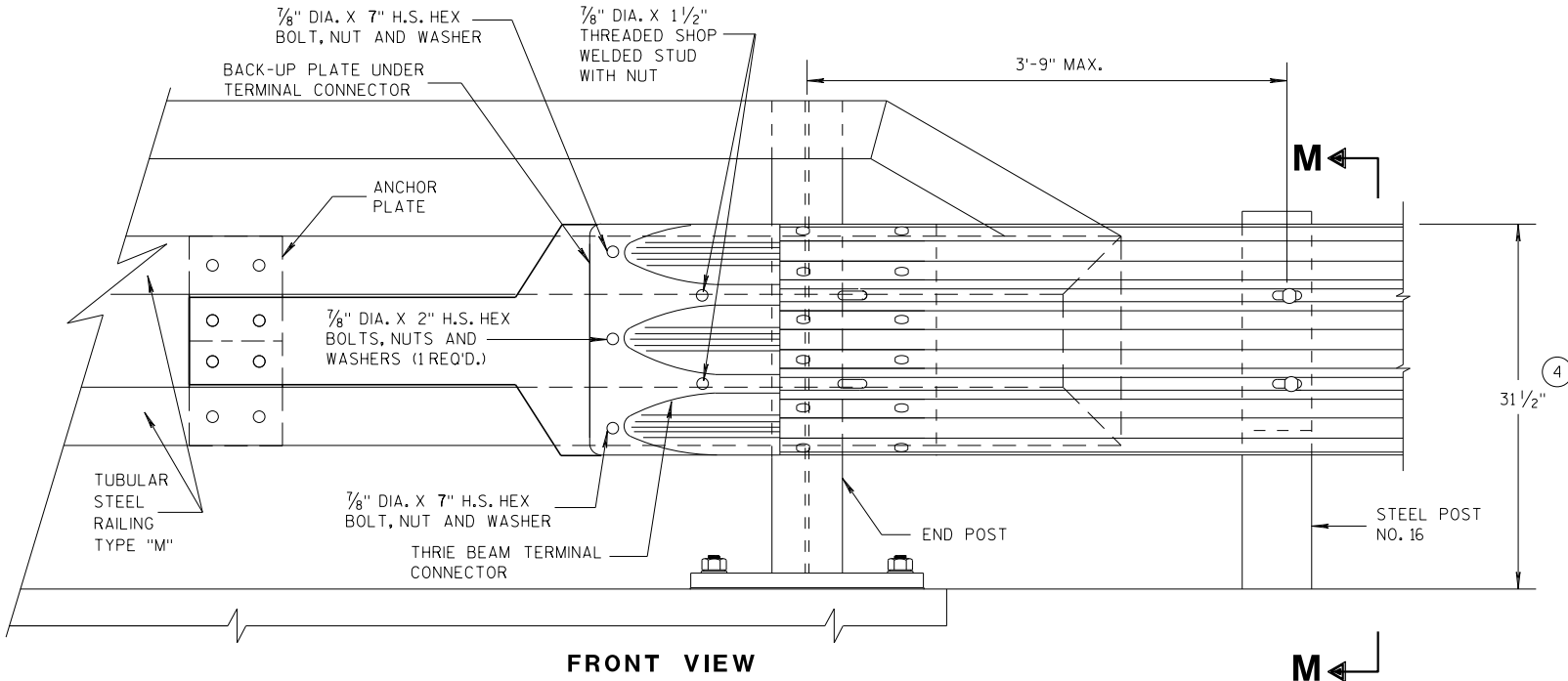
SECTION M-M



SECTION L-L

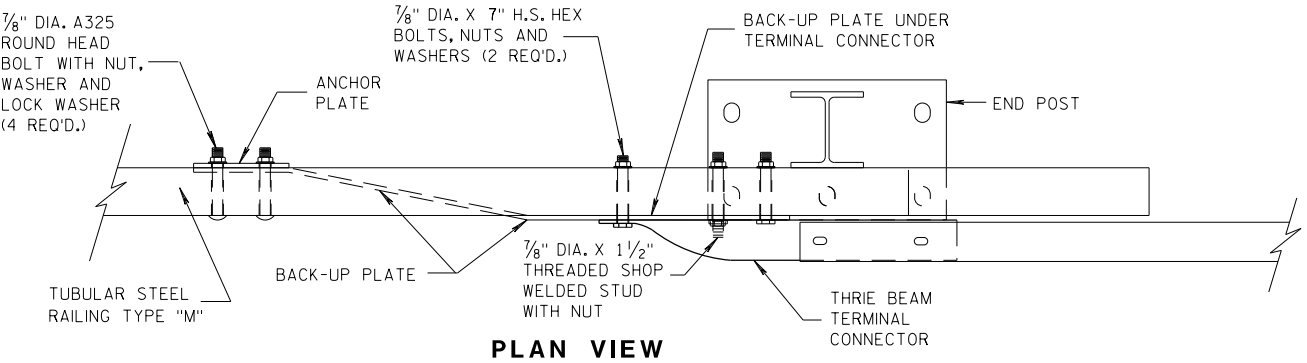
FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW

M



PLAN VIEW

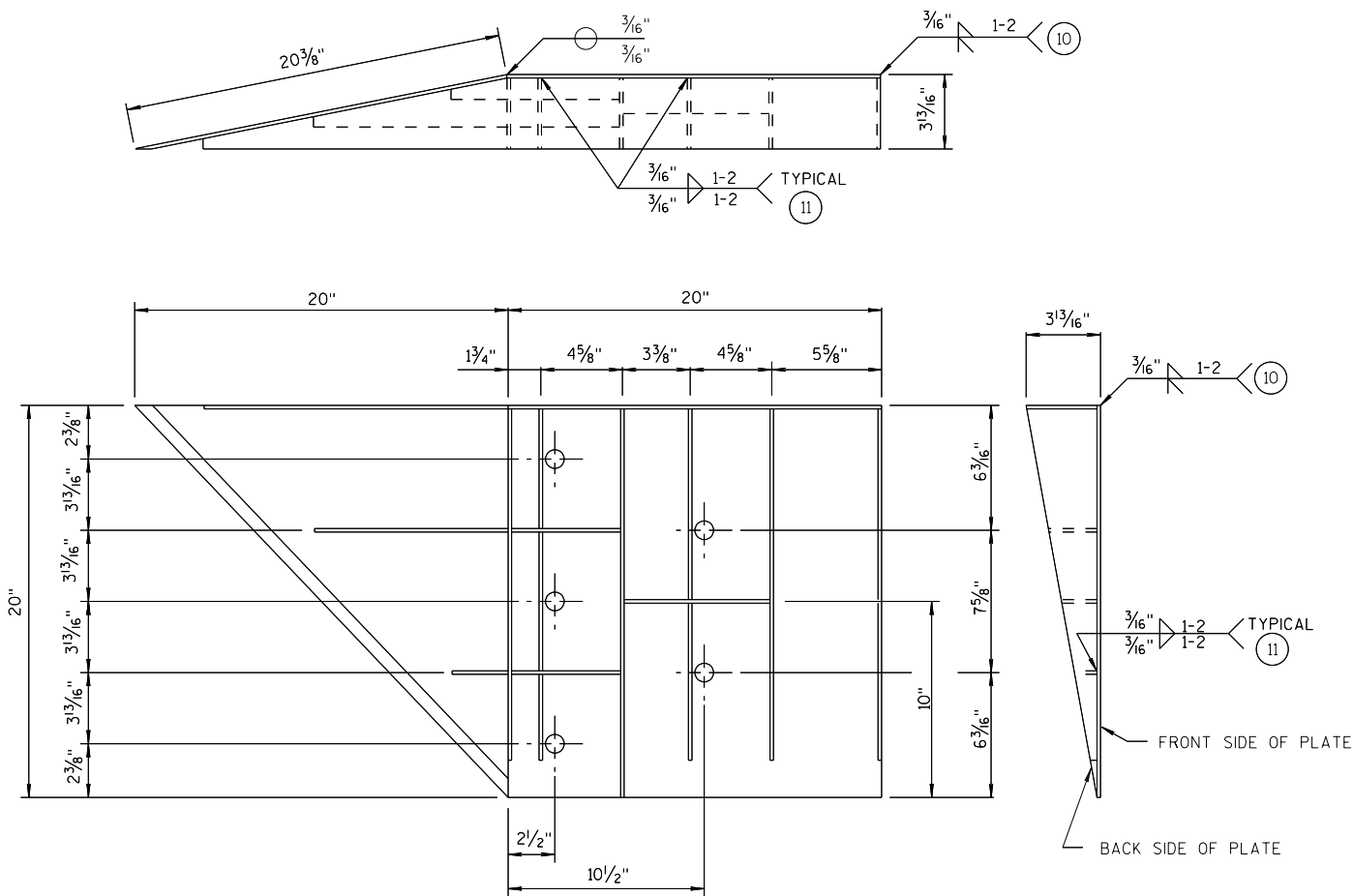
THREE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM  
THREE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

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07/2018 /S/ Rodney Taylor  
DATE ROADWAY STANDARDS DEVELOPMENT  
FHWA UNIT SUPERVISOR



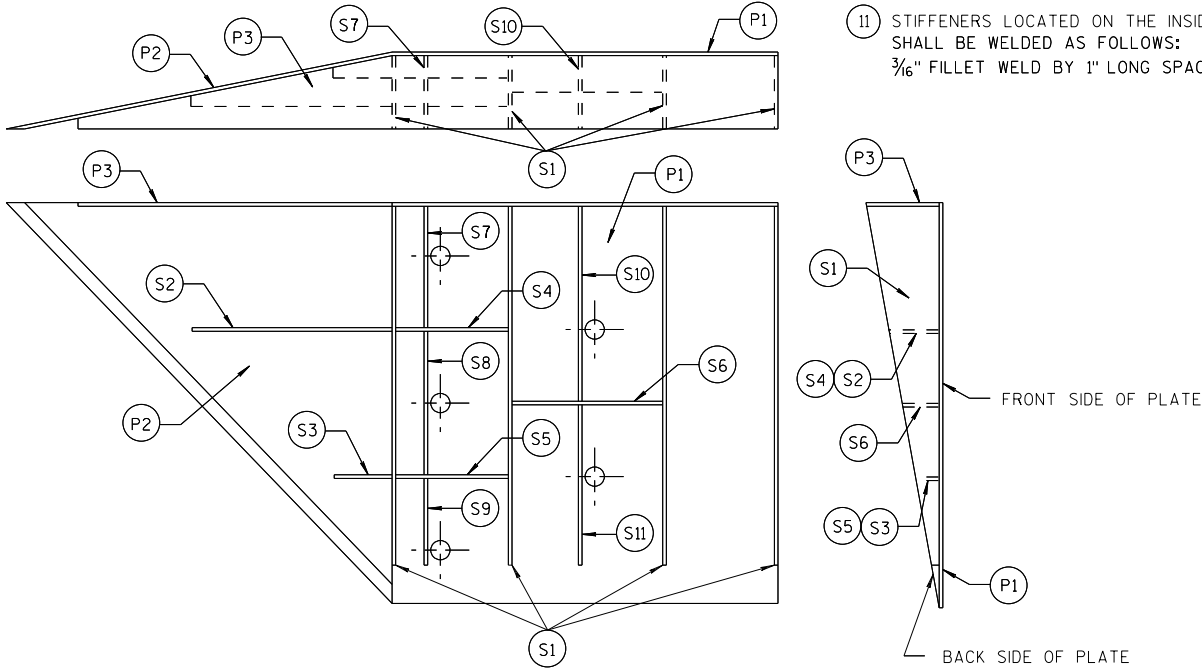


WELDING INSTRUCTION  
(VIEWED FROM BACK SIDE OF PLATE)

SINGLE SLOPE CONNECTION PLATE

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 3/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 3/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 7/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 3/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 11/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 3/16"	1/4"

PLATE AND STIFFENER IDENTIFICATION  
(VIEWED FROM BACK SIDE OF PLATE)



GENERAL NOTES

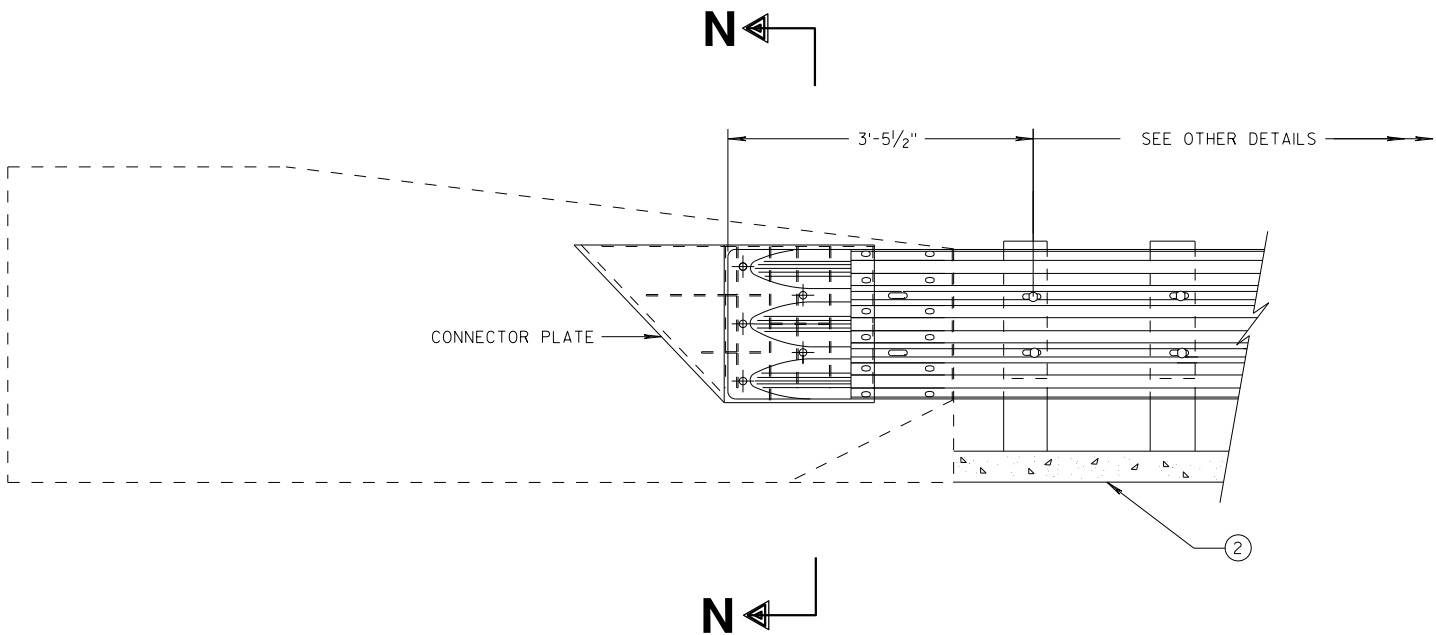
- COVER PLATE PANELS ARE 3/16" THICK.
- ALL STIFFENERS ARE 1/4" THICK.
- CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.
- FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.
- ALL HOLE DIAMETERS SHALL BE 1".
- FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:  
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:  
3/16" FILLET WELD BY 1" LONG SPACED AT 2".

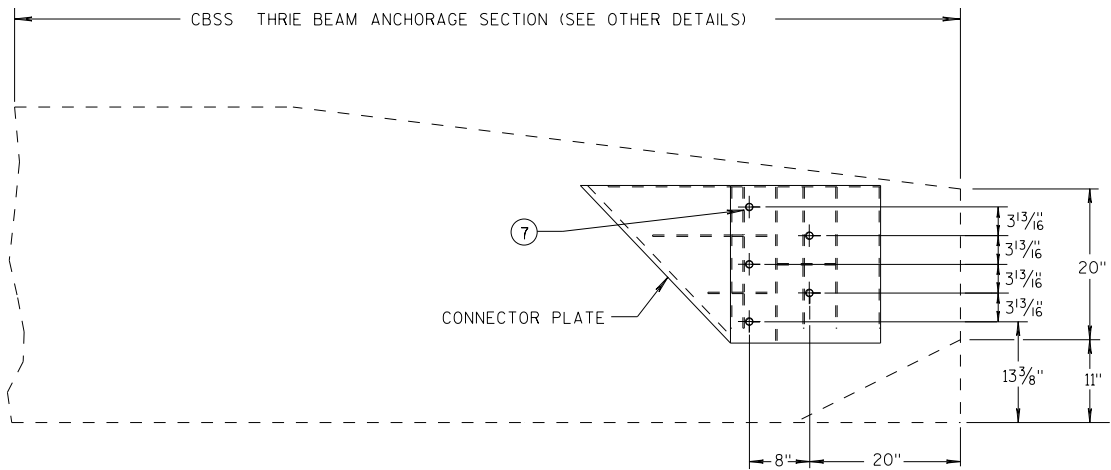
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018  
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/S/ Rodney Taylor  
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UNIT SUPERVISOR  
FHWA



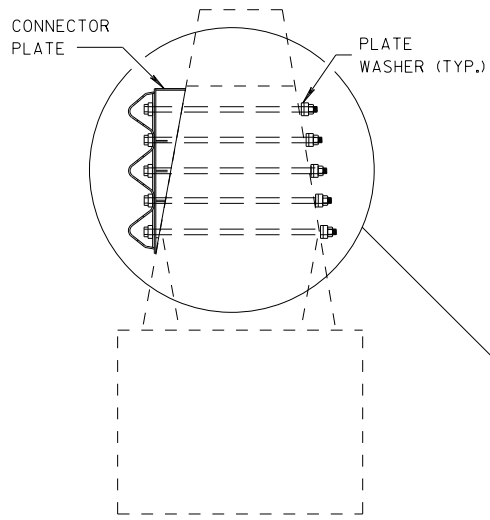
THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



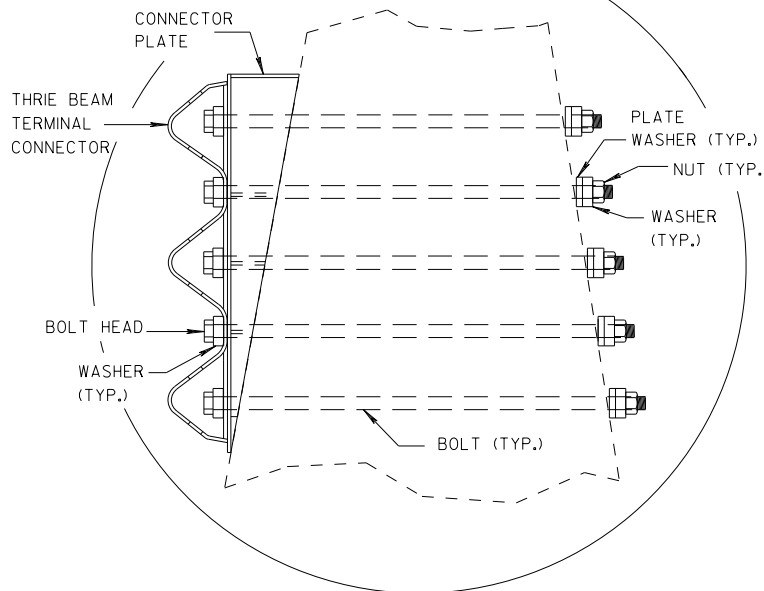
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

- CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTION PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

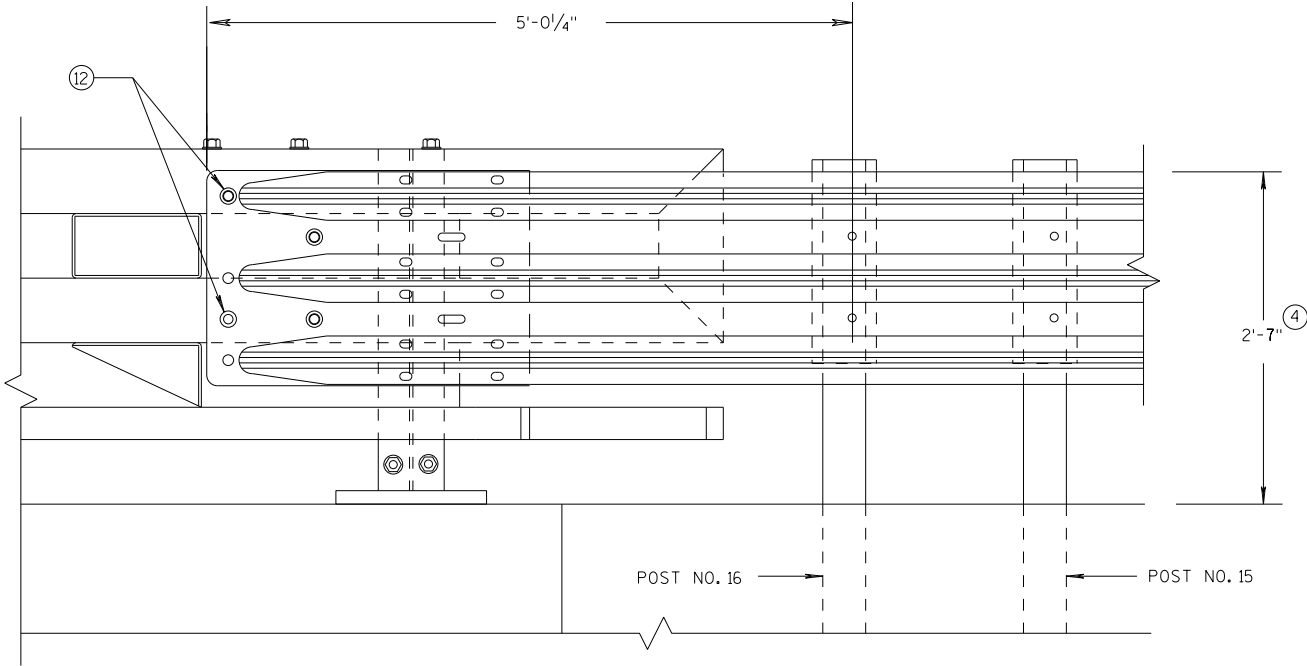
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE 7/2018  
FHWA

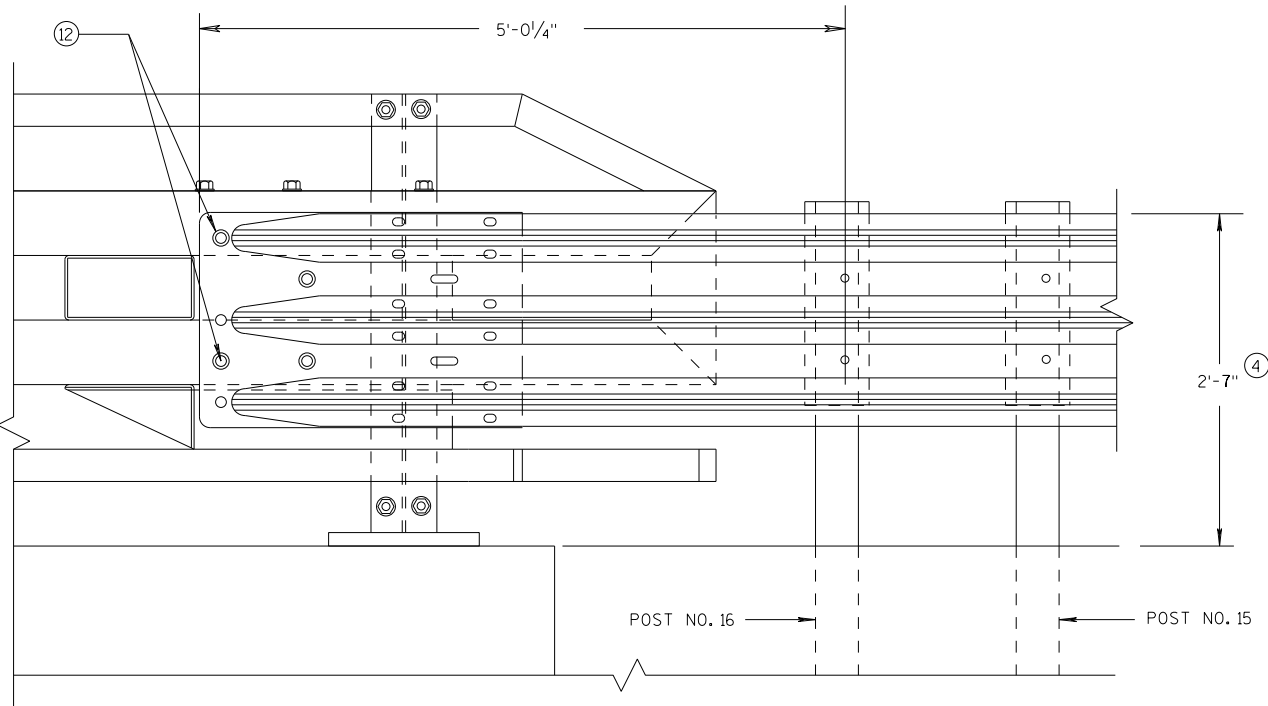
/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND  $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST  
THRIE BEAM RAIL ATTACHMENT

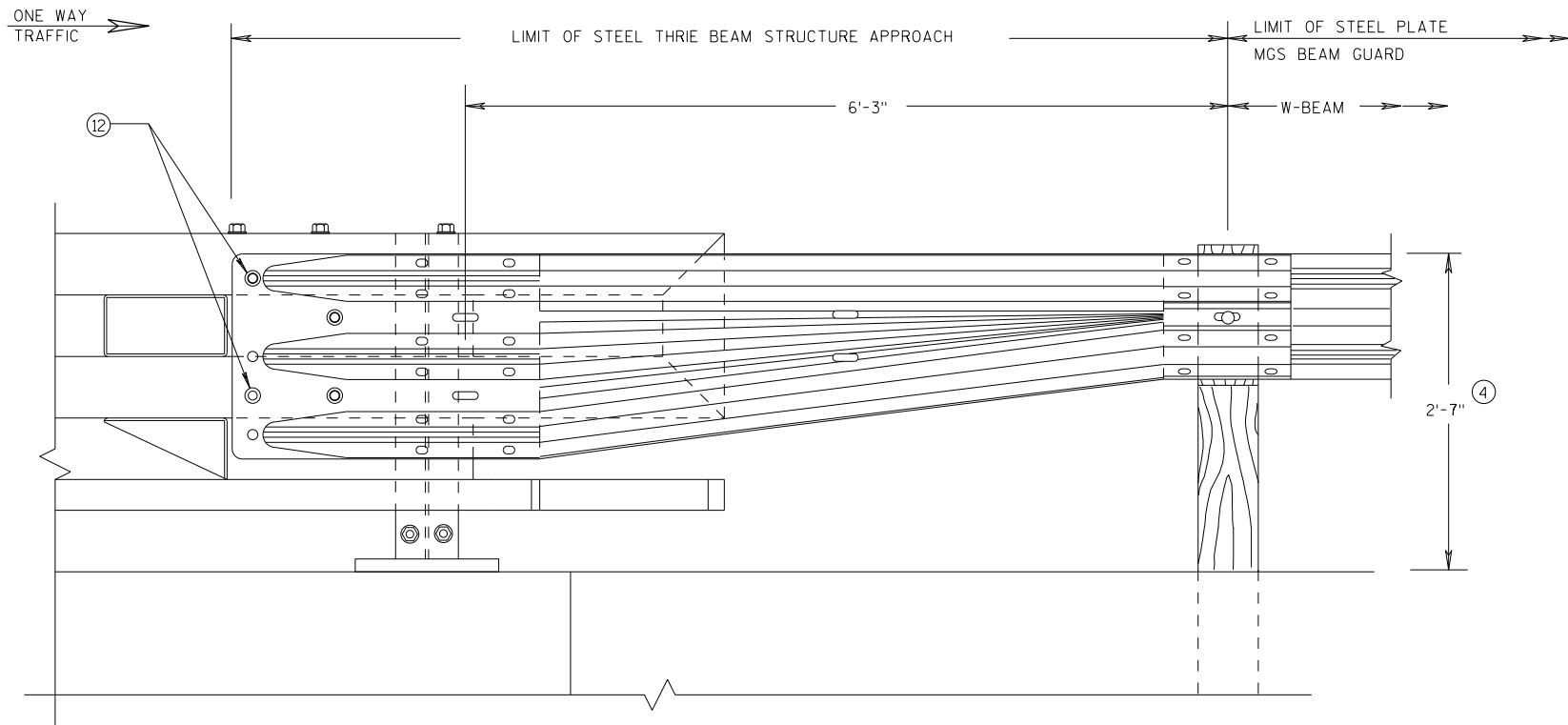


ELEVATION OF DETAIL AT NY4 END POST  
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

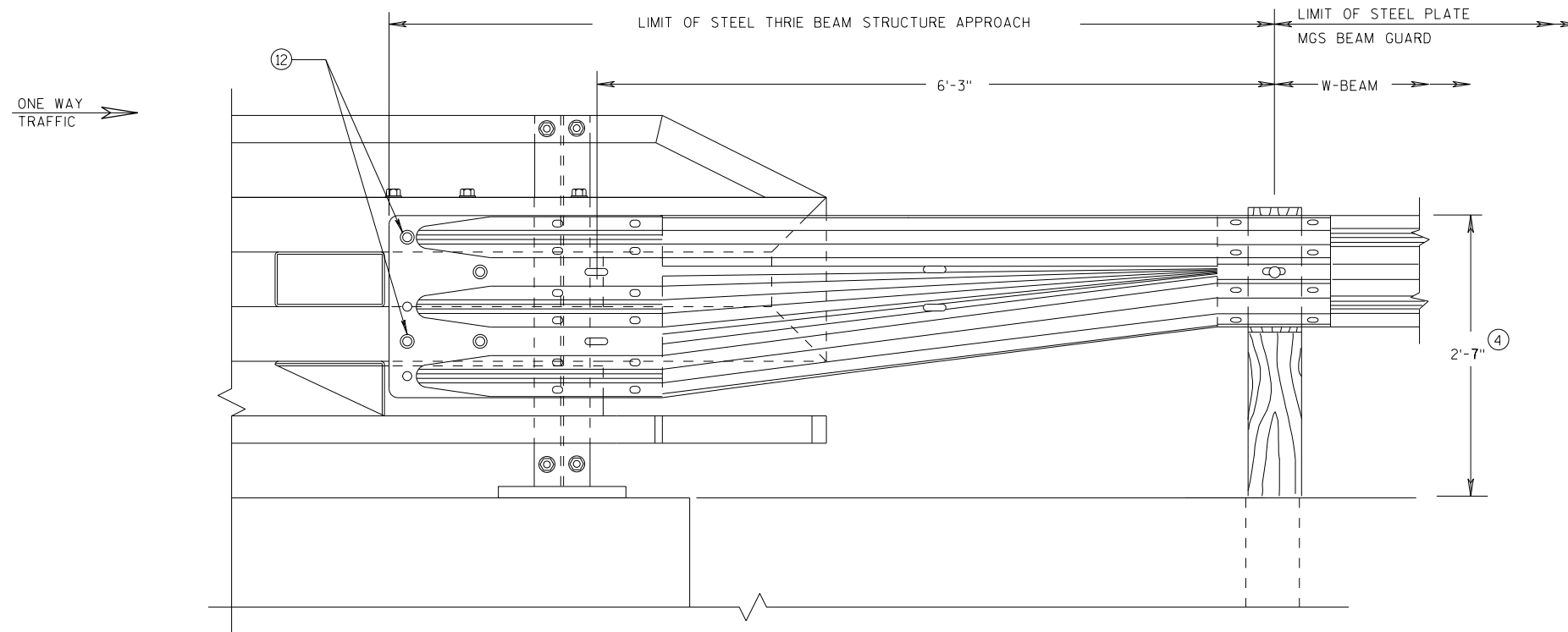
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7/2018	ROADWAY STANDARDS DEVELOPMENT
DATE	UNIT SUPERVISOR
FHWA	



**FRONT VIEW**  
**W BEAM TRANSITION AND**  
**CONNECTION TO BRIDGE RAILING TYPE "NY3"**  
 (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

## GENERAL NOTES

- (4) TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .
- (12) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND  $\frac{1}{2}$ -INCH BEYOND NUT.

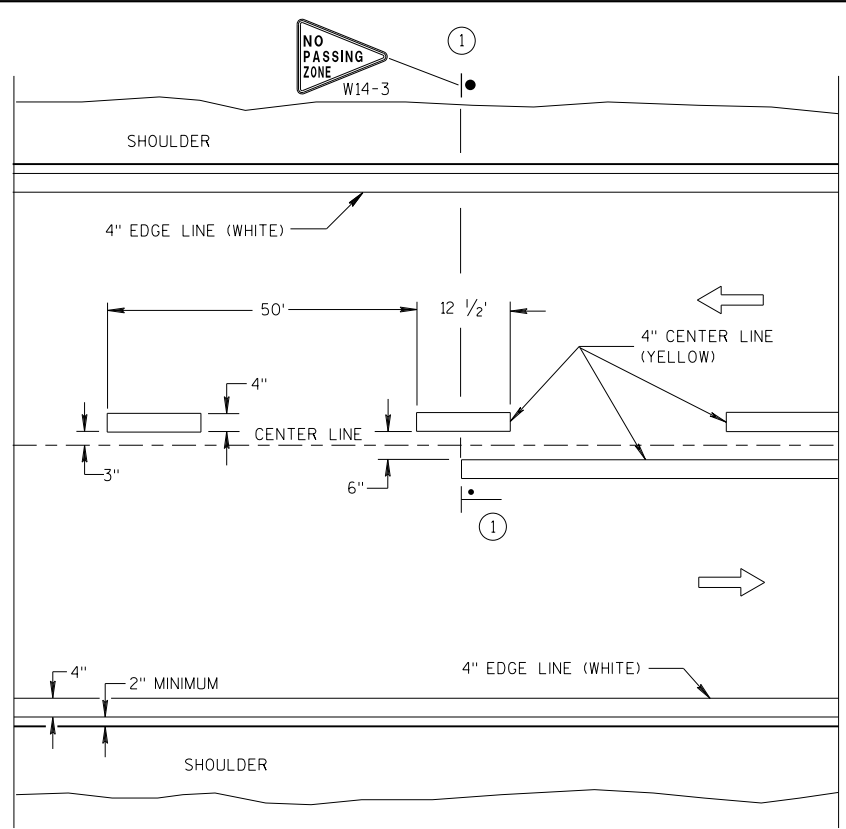


**FRONT VIEW**  
**W BEAM TRANSITION AND**  
**CONNECTION TO BRIDGE RAILING TYPE "NY4"**  
 (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

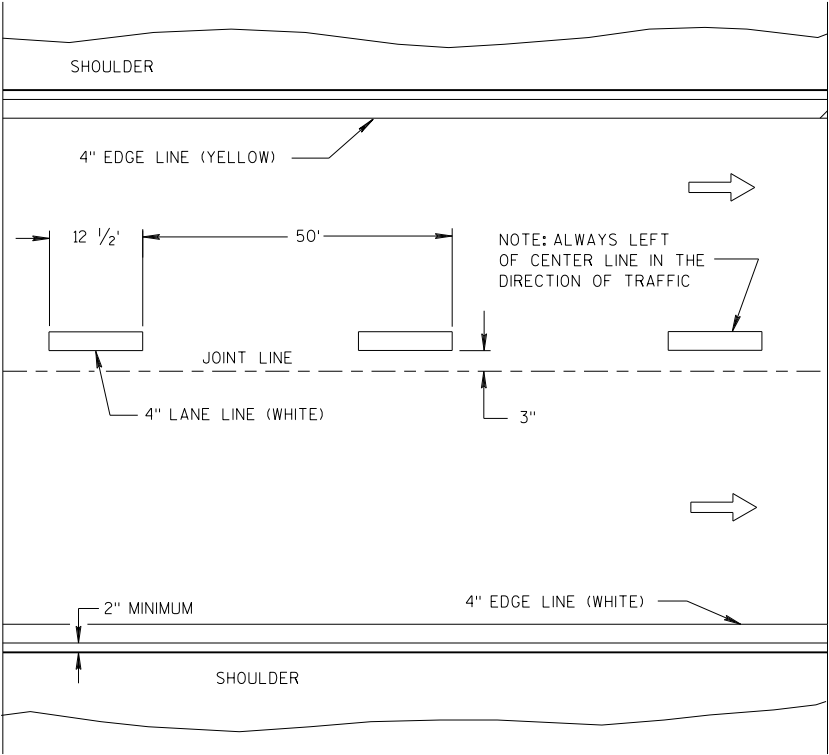
**MIDWEST GUARDRAIL SYSTEM**  
**THRIE BEAM TRANSITION (MGS)**

STATE OF WISCONSIN  
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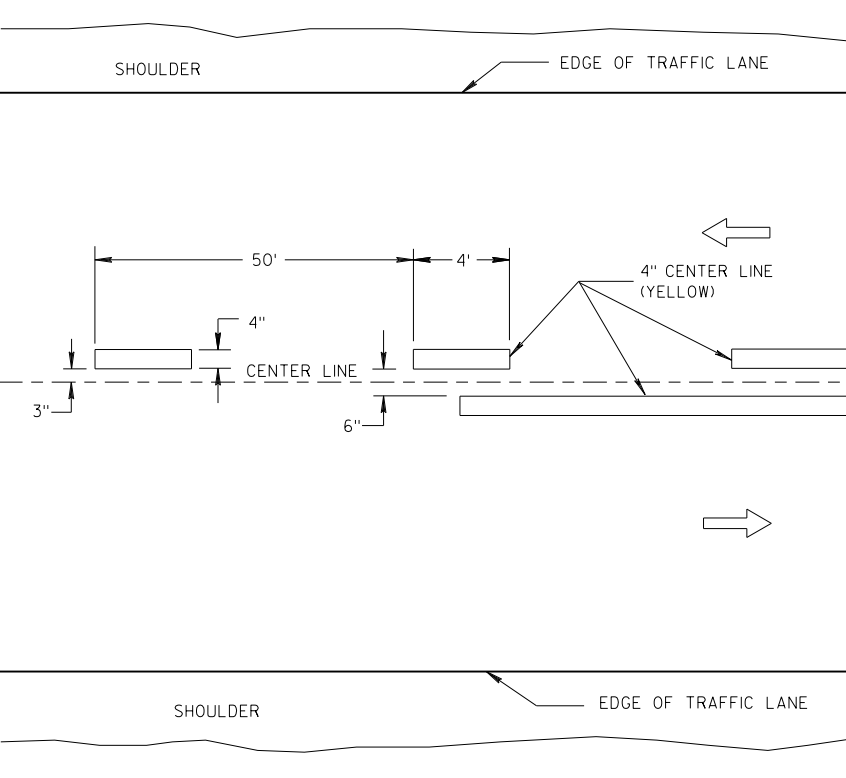


TWO WAY TRAFFIC

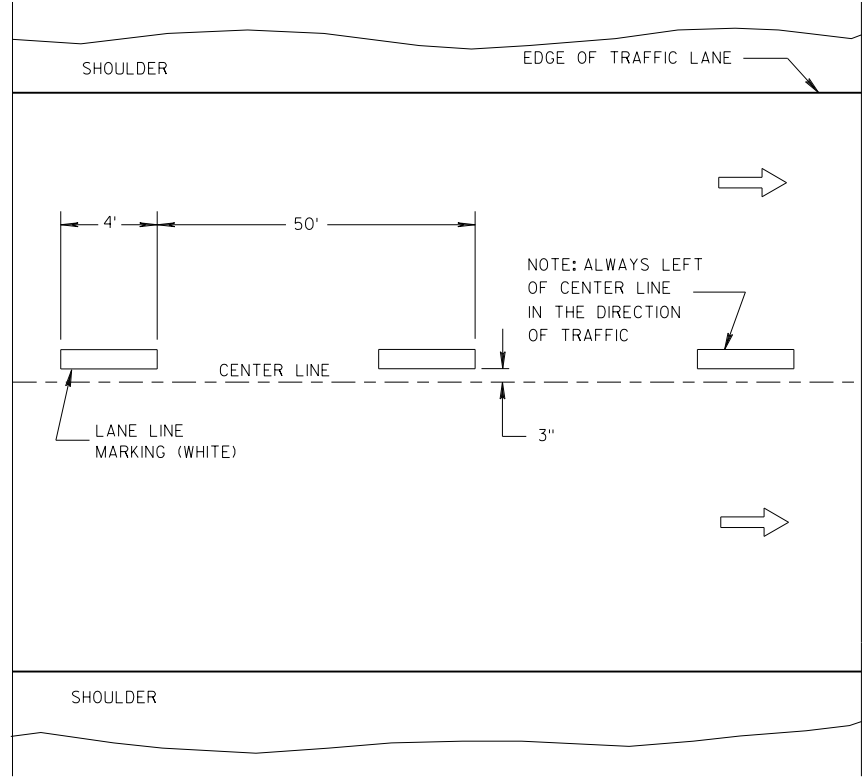


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

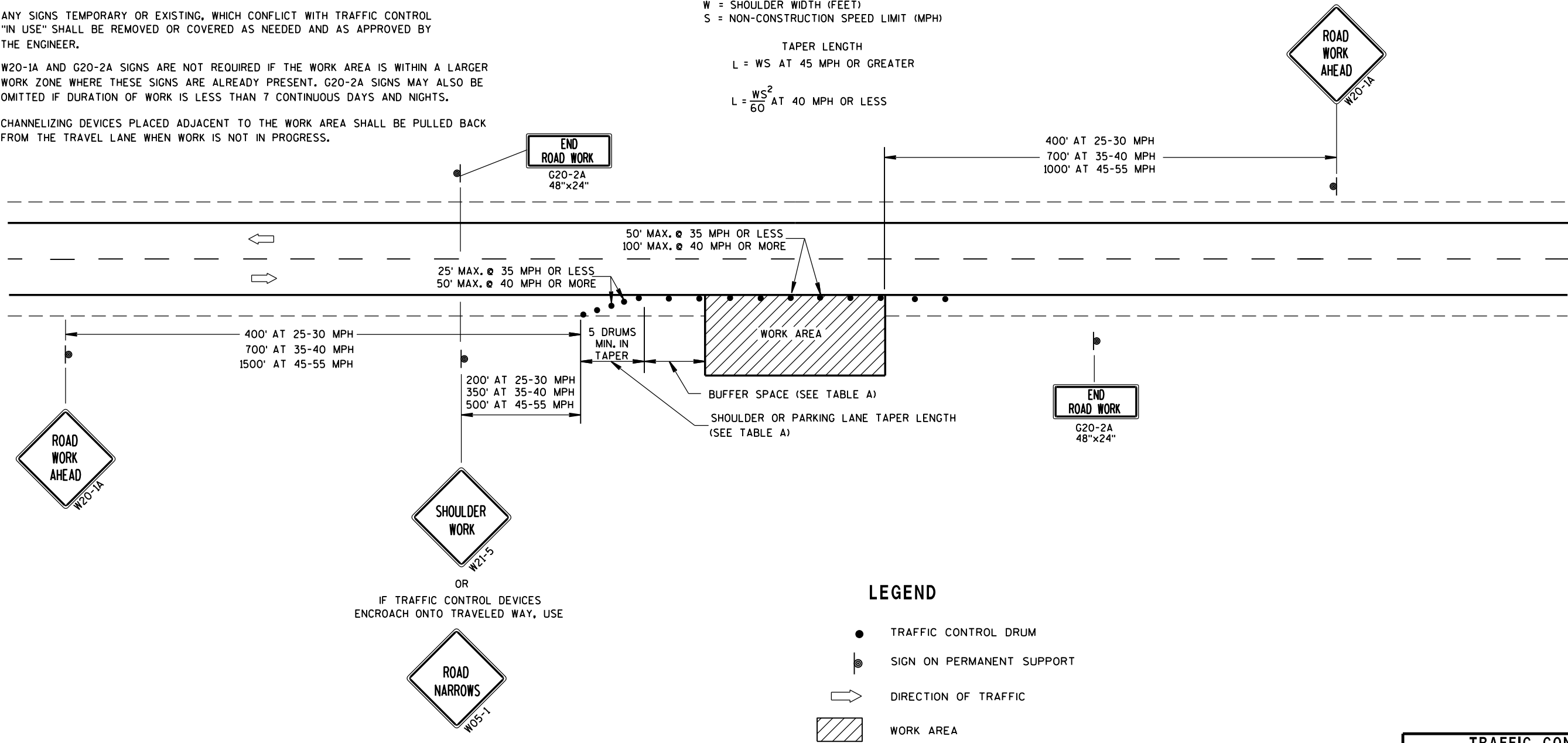
SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	200
35	30	45	55	70	250
40	40	55	75	90	305
45	60	90	120	150	360
50	70	100	135	170	425
55	75	110	150	185	495

W = SHOULDER WIDTH (FEET)  
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH  
L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$  AT 40 MPH OR LESS

SHOULDER TAPER LENGTH =  $\frac{1}{3}L$



LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

TRAFFIC CONTROL,  
WORK ON SHOULDER OR  
PARKING LANE,  
UNDIVIDED ROADWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
July 14, 2015 /S/ Peter Amakobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER

LEGEND

- SIGN ON PERMANENT SUPPORT
- REMOVING PAVEMENT MARKING
- TYPE III BARRICADE WITH ATTACHED SIGN
- CONCRETE BARRIER TEMPORARY PRECAST
- FLAGS, 16" x 16" MIN., (ORANGE)
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- ASPHALTIC PAVEMENT WIDENING
- DIRECTION OF TRAFFIC
- 4" X 6" WOOD POST
- TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE

INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET.)

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

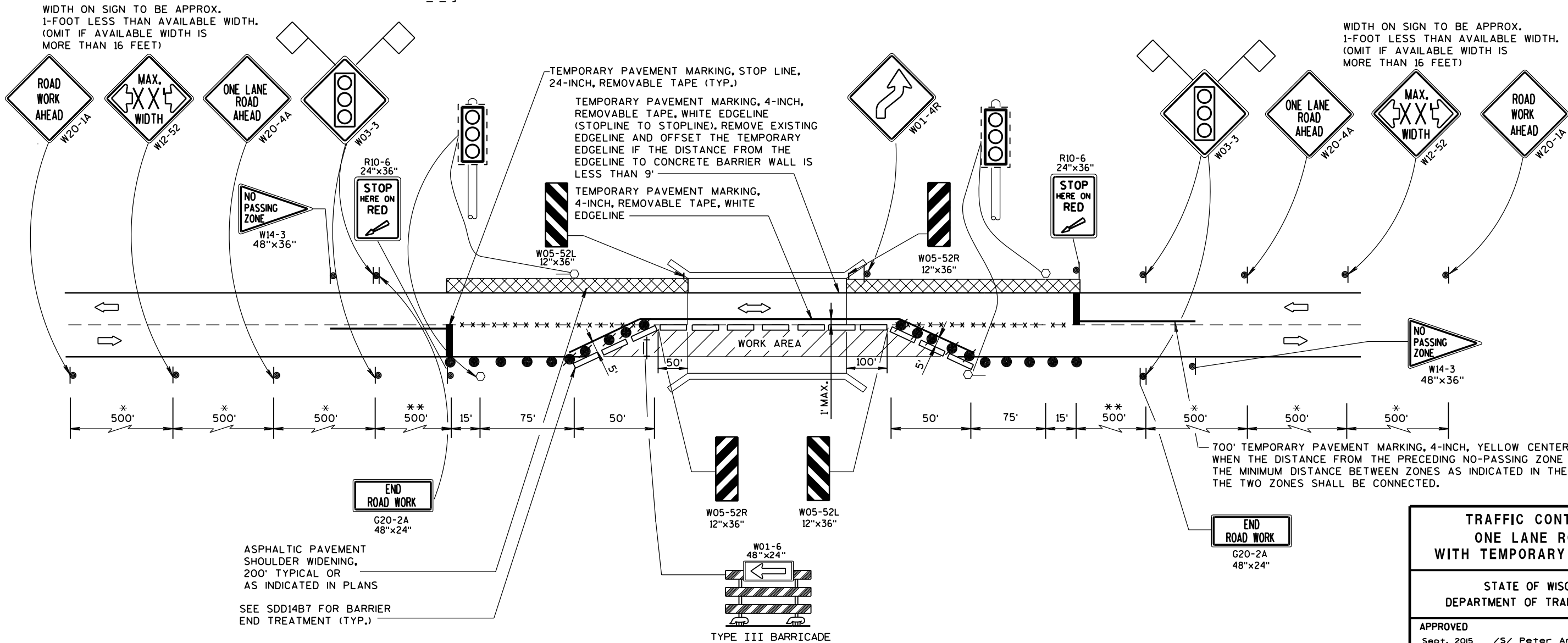
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

\* 500-FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350-FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200-FOOT TYPICAL SPACING.

\*\* USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.

6



TRAFFIC CONTROL,  
ONE LANE ROAD  
WITH TEMPORARY SIGNALS

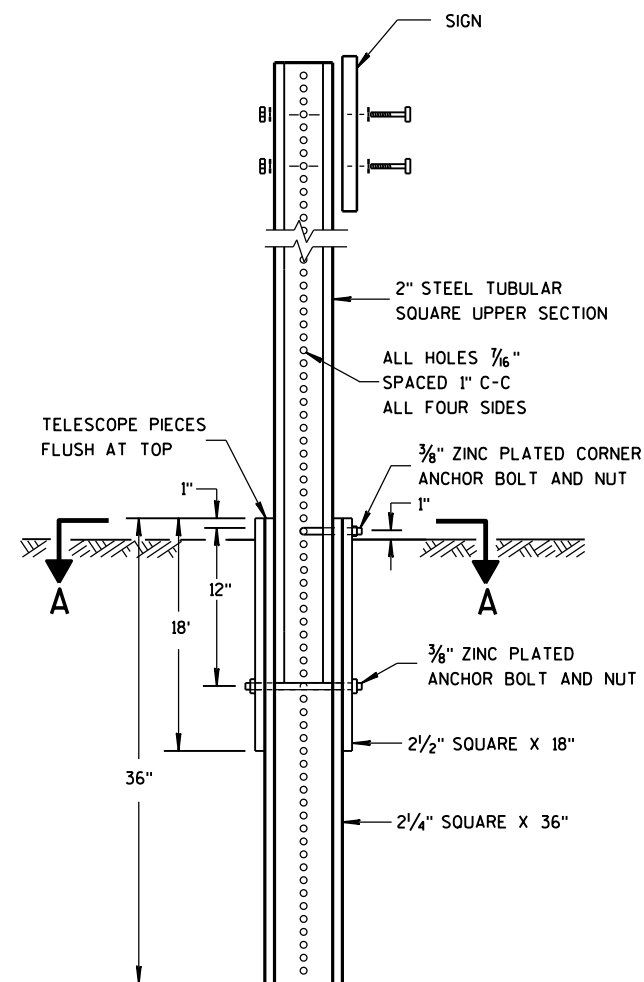
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Sept. 2015 /S/ Peter Amakobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER

S.D.D. 15 D 33-4

S.D.D. 15 D 33-4

6

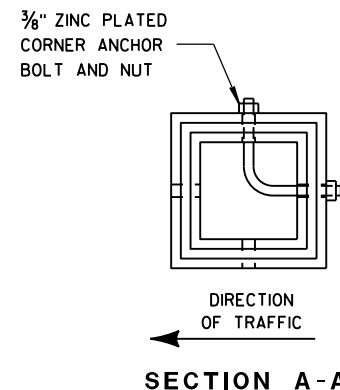


DETAIL OF TUBULAR  
STEEL SIGN POST

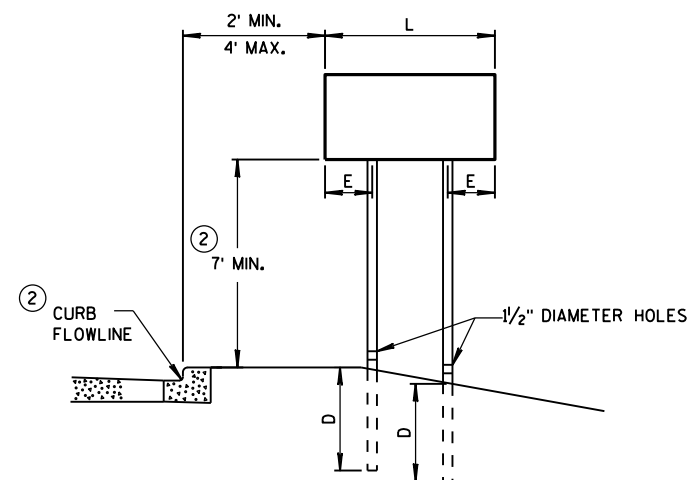
TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



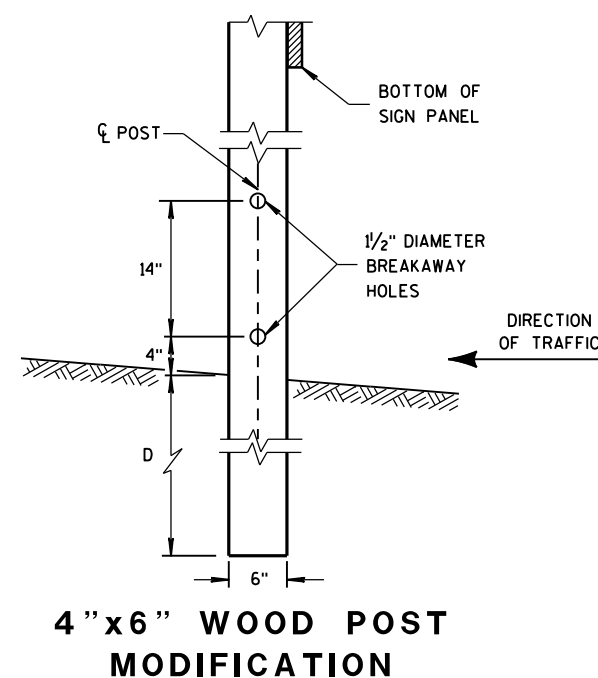
SECTION A-A



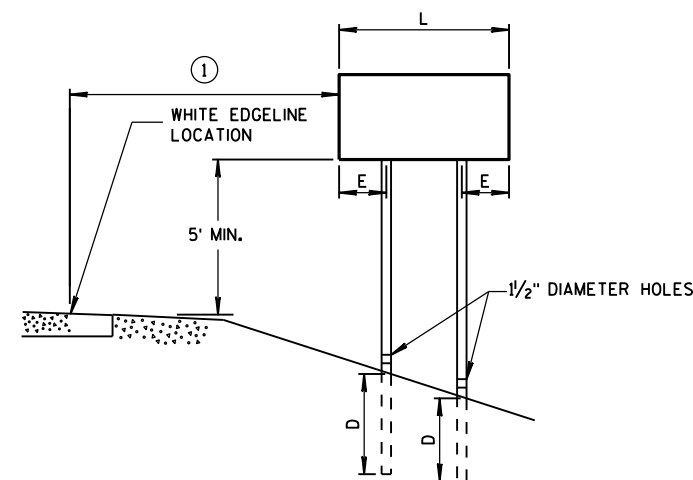
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
  - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

DESIGN DATA

**LIVE LOAD:**  
DESIGN RATING: HS-20  
INVENTORY RATING: HS-22  
OPERATING RATING: HS-37  
MAXIMUM STANDARD PERMIT VEHICLE LOAD = 190 KIPS

**MATERIAL PROPERTIES:**  
CONCRETE SURFACE REPAIR - f'c = 4,000 P.S.I.  
CONCRETE MASONRY OVERLAY DECKS - f'c = 4,000 P.S.I.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.  
PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY.  
A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".  
ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".  
PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, AND FULL-DEPTH DECK REPAIR ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH DECK REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".  
PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1/2" PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS AT THE CROWN IS 2". IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	TOTALS
203.0210.5	ABATEMENT OF ASBESTOS CONTAINING MATERIAL B-56-67	LS	1
502.3200	PROTECTIVE SURFACE TREATMENT	SY	271
509.0301	PREPARATION DECKS TYPE 1	SY	1
509.0302	PREPARATION DECKS TYPE 2	SY	1
509.0500	CLEANING DECKS	SY	271
509.1500	CONCRETE SURFACE REPAIR	SF	437
509.2000	FULL-DEPTH DECK REPAIR	SY	1
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	16

**STRUCTURE DESIGN CONTACTS:**  
MICHAEL LARSON (608) 267-4539  
LAURA SHADEWALD (608) 267-9592

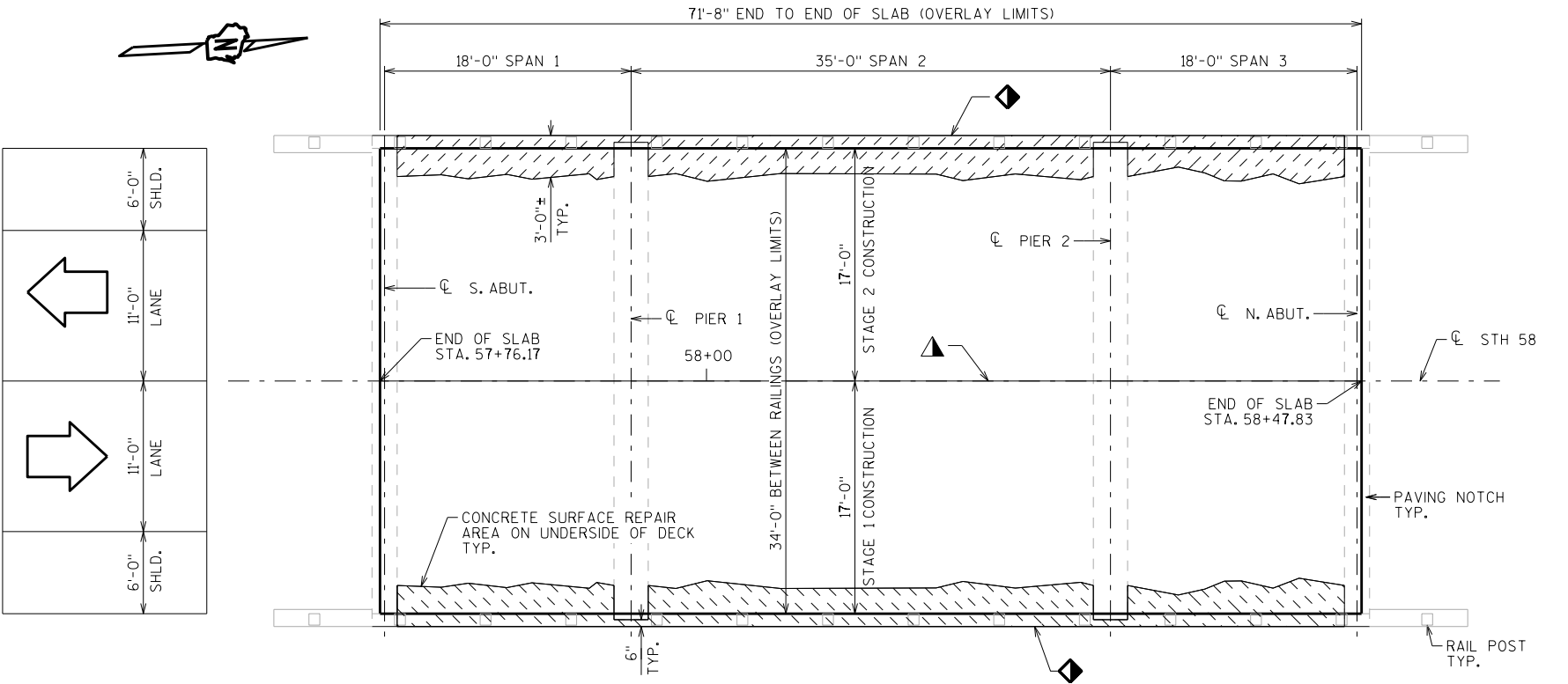
NO.	DATE	REVISION	BY
<div><div><div><div><div><div><span></span></div><div>WISCONSIN</div></div><div><div><span></span></div><div>DEPARTMENT OF TRANSPORTATION</div></div></div></div><div><div><div><b>BUREAU OF</b></div><div><b>STRUCTURES</b></div></div><div>ACCEPTED <i>William C. Decher</i> <sup>LLS</sup> <b>1/28/19</b> CHIEF STRUCTURES DESIGN ENGINEER DATE</div></div></div></div>			
STRUCTURE B-56-67			
STH 58 OVER LITTLE BARABOO RIVER			
COUNTY	SAUK	TOWN/CITY/VILLAGE	LA VALLE
DESIGN SPEC. REHABILITATION N/A			
DESIGNED BY	DESIGNED CK'D.	DRAWN BY	PLANS CK'D.
MJL	JLR	MJL	JLR
CONCRETE OVERLAY			SHEET 1 OF 1

◆ METAL DRIP EDGE TO BE REMOVED PRIOR TO CONCRETE SURFACE REPAIR AND REINSTALLED WHEN REPAIR IS COMPLETE

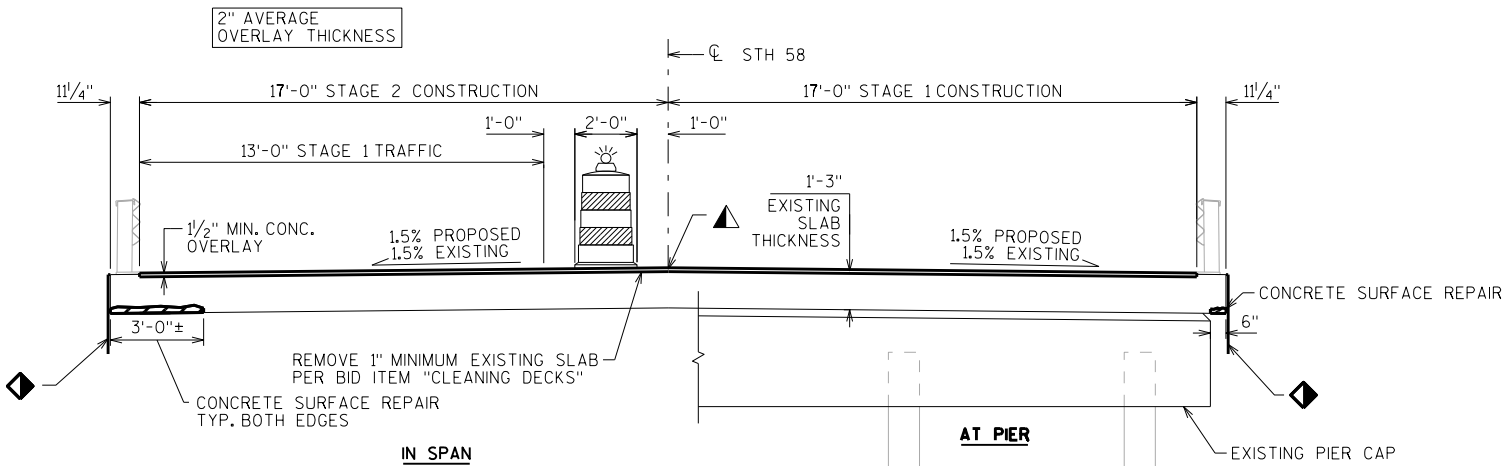
▲ LONGIT. CONST. JOINT

LIST OF DRAWINGS

1. CONCRETE OVERLAY



PLAN



CROSS SECT. THRU RDWY.

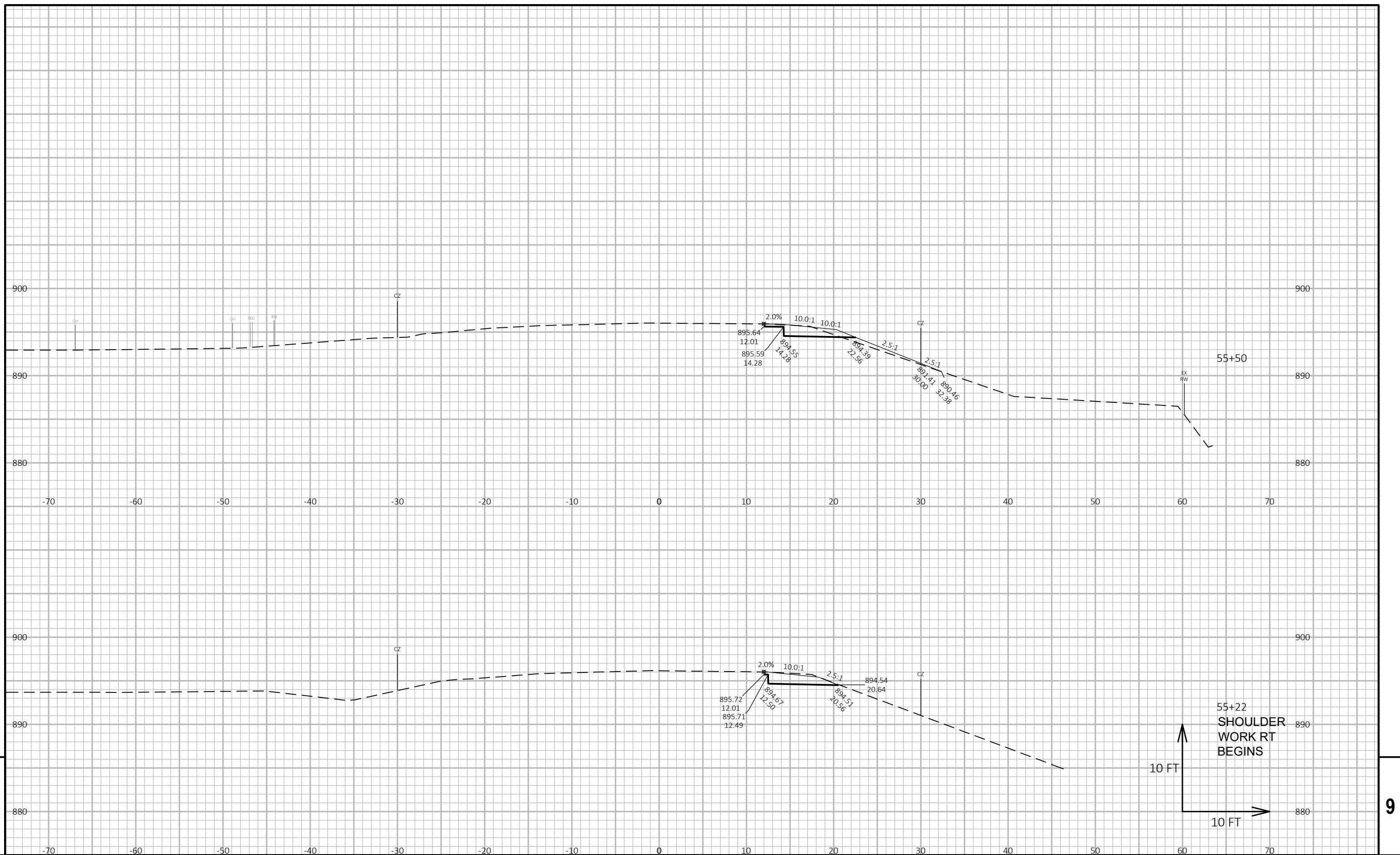
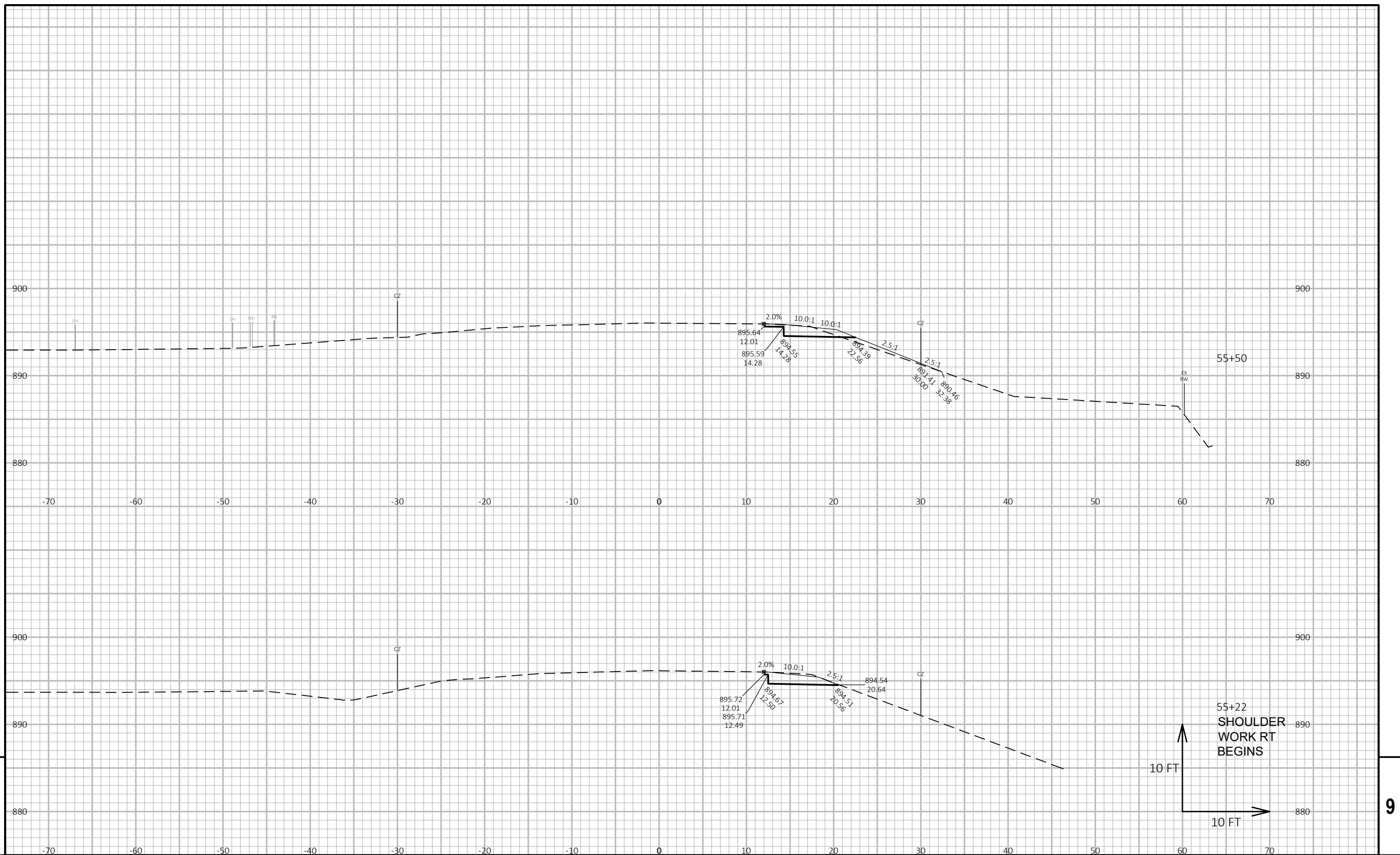
(STAGE 1 TRAFFIC SHOWN, STAGE 2 TRAFFIC IS SIMILAR)  
(LOOKING NORTH)

EARTHWORK SUMMARY											
		205.0100									
		EXCAVATION COMMON		UNUSABLE	AVAILABLE	REDUCED EBS	REDUCED EBS	UNEXPANDED	EXPANDED	MASS ORDINATE	
		CUT	EBS EXCAVATION	MATERIAL	MATERIAL	IN FILL	BACKFILL	FILL	FILL	+/-	WASTE
						FACTOR	FACTOR		FACTOR		
			5% OF CUT			0.8	1.3		1.25		
CATEGORY	LOCATION	CU YD	CU YD	CU YD	CU YD	CU YD	CU YD	CU YD	CU YD		CU YD
0010	STH 58	128	6	76	52			24	30	22	22
	CONSTRUCTION PROJECT TOTALS	128	6	76	52	0	0	24	30	22	22
	Notes:	1. Unusable material measured in cross sections consists of existing asphaltic surface to be removed under a separate pay item.									

Volume Report									
Project File: N:\PDS\c3d\57520001\SheetsPlan\090100-xs.dwg									
Alignment: 58-Plat									
Sample Line Group: SLG-10sc									
Start Sta: 55+21.990									
End Sta: 60+74.837									

EARTHWORK VOLUME REPORT - STH 58									
Cut				Fill		Cumulative Volume			
			Reusable				Reusable		Mass
Station	End Area	Volume	Volume	End Area	Volume	Cut	Cut	Fill	Ordinate
	Sq. Ft.	Cu. Yd.	Cu. Yd.	Sq. Ft.	Cu. Yd.	Cu. Yd.	Cu. Yd.	Cu. Yd.	Cu. Yd.
55+21.990	8.21	0	0	0	0	0	0	0	0
55+50.000	6.34	7.55	7.55	0.47	0.24	7.55	7.55	0.24	7.3
56+00.000	3.31	8.94	8.94	3.37	3.55	16.48	16.48	3.8	12.68
56+30.155	2.86	3.45	3.45	5.25	4.81	19.93	19.93	8.61	11.32
56+58.280	11.68	7.57	7.57	2.59	4.08	27.5	27.5	12.7	14.81
56+67.655	12.47	4.19	4.19	1.59	0.73	31.69	31.69	13.42	18.27
56+83.280	13.21	7.43	7.43	1.17	0.8	39.12	39.12	14.22	24.9
56+95.780	10.7	5.54	5.54	0.23	0.32	44.66	44.66	14.55	30.11
57+20.780	12.07	10.54	10.54	0	0.11	55.2	55.2	14.65	40.55
57+50.000	7.84	10.78	10.78	0	0	65.98	65.98	14.65	51.32
57+67.779	4.01	3.9	3.9	0	0	69.88	69.88	14.65	55.23
STRUCTURE B-56-067									
58+66.000	6	0	0	0.08	0	69.88	69.88	14.65	55.23
59+03.270	8.51	10.01	10.01	0.01	0.06	79.89	79.89	14.71	65.18
59+28.270	7.94	7.62	7.62	0.13	0.07	87.51	87.51	14.78	72.73
59+53.270	8.11	7.43	7.43	1.56	0.78	94.94	94.94	15.56	79.38
59+56.395	7.09	0.88	0.88	3.05	0.27	95.82	95.82	15.83	79.99
59+81.395	6.56	6.32	6.32	3.03	2.81	102.14	102.14	18.64	83.50
60+00.000	7.38	4.8	4.8	2.17	1.79	106.94	106.94	20.43	86.51
60+50.000	7.55	13.83	13.83	0.89	2.83	120.77	120.77	23.26	97.51
60+74.837	7.73	7.03	7.03	0.43	0.61	127.80	127.80	23.87	103.93

PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	EARTHWORK SUMMARY	SHEET NO:	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET	E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET	E
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FILE NAME : N:\PDS\C3D\57520001\SHEETPLAN\090100-XS.DWG  
LAYOUT NAME - 090101-xs-10sc

PLOT DATE : 10/22/2018 8:42 AM      PLOT BY : VALENTI, PAUL M      PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=10 FT VERT.

WISDOT/CADD SHEET 49

FILE NAME :	N:\PDS\C3D\57520001\SHEETSP\AN\090100-XS.DWG	PLOT DATE :	10/22/2018 8:42 AM	PLOT BY :	VALENTI, PAUL M	PLOT NAME :		PLOT SCALE :	1 IN:10 FT HORZ. / 1 IN:10 FT VERT.	WISDOT/CADD SHEET 49
LAYOUT NAME :	090101-xs-10sc									

FILE NAME : N:\PDS\C3D\57520001\SHEETSPLAN\090100-XS.DWG PLOT DATE : 10/22/2018 8:42 AM PLOT BY : VALENTI, PAUL M PLOT NAME : PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=10 FT VERT. LAYOUT NAME - 090101-xs-10sc WISDOT/CADDS SHEET 49

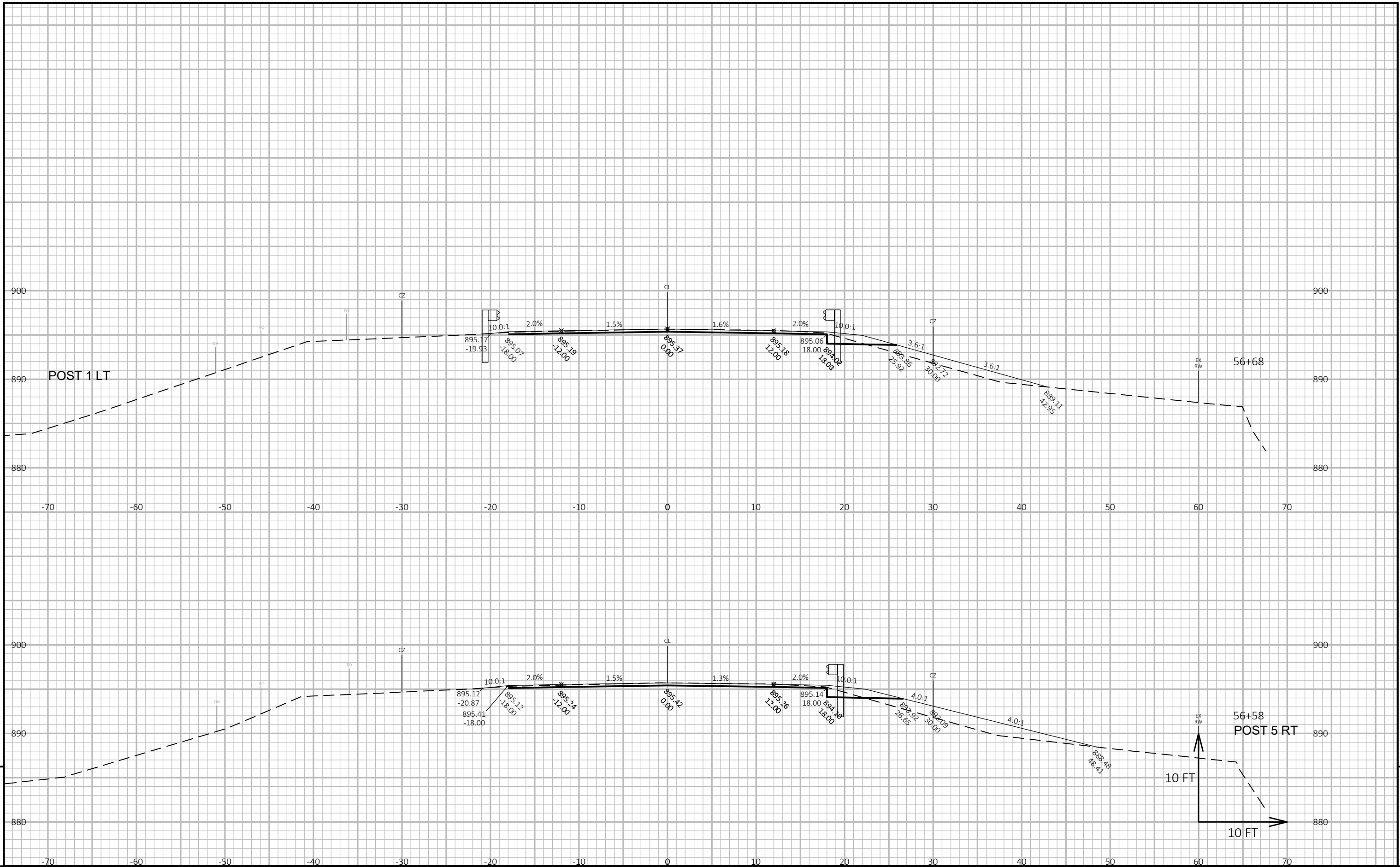
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LAYOUT NAME :	090101-xs-10sc									

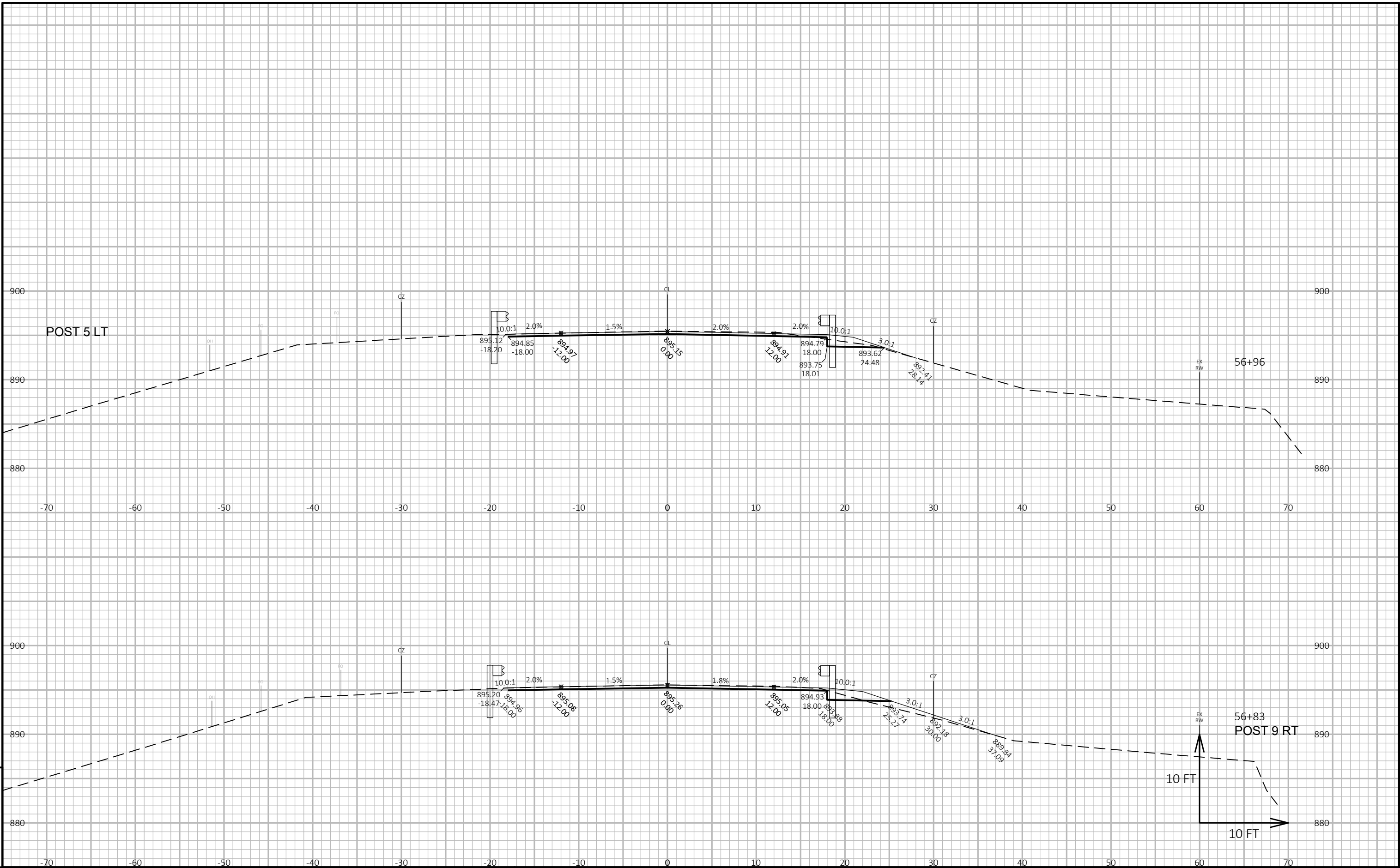
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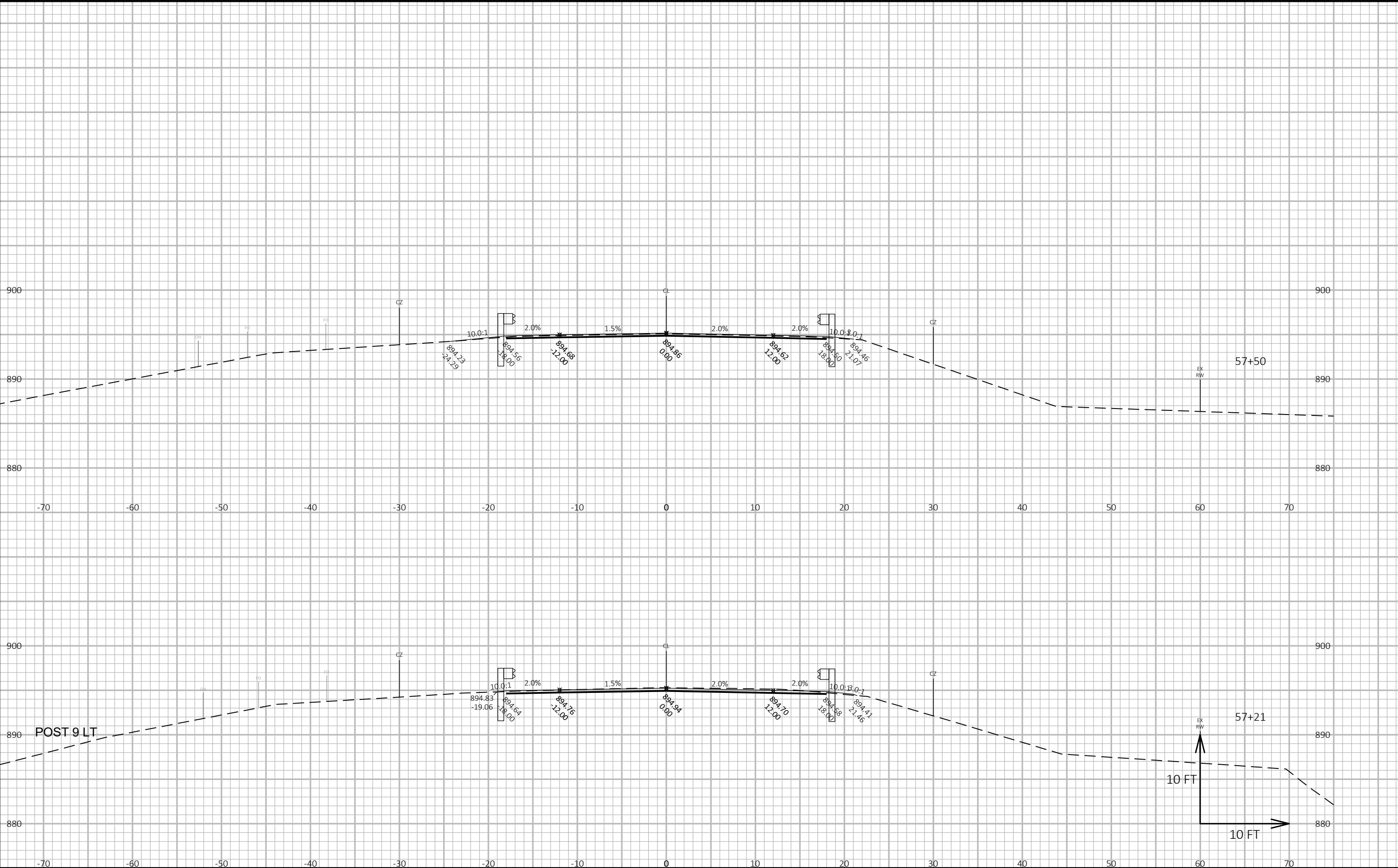
FILE NAME :	N:\PDS\C3D\57520001\SHEETSP\AN\090100-XS.DWG	PLOT DATE :	10/22/2018 8:42 AM	PLOT BY :	VALENTI, PAUL M	PLOT NAME :		PLOT SCALE :	1 IN:10 FT HORZ. / 1 IN:10 FT VERT.	WISDOT/CADD SHEET 49
LAYOUT NAME :	090101-xs-10sc									

FILE NAME :	N:\PDS\C3D\57520001\SHEETSP\AN\090100-XS.DWG	PLOT DATE :	10/22/2018 8:42 AM	PLOT BY :	VALENTI, PAUL M	PLOT NAME :		PLOT SCALE :	1 IN=10 FT HORZ. / 1 IN=10 FT VERT.	WISDOT/CADD SHEET 49
LAYOUT NAME -	090101-xs-10sc									



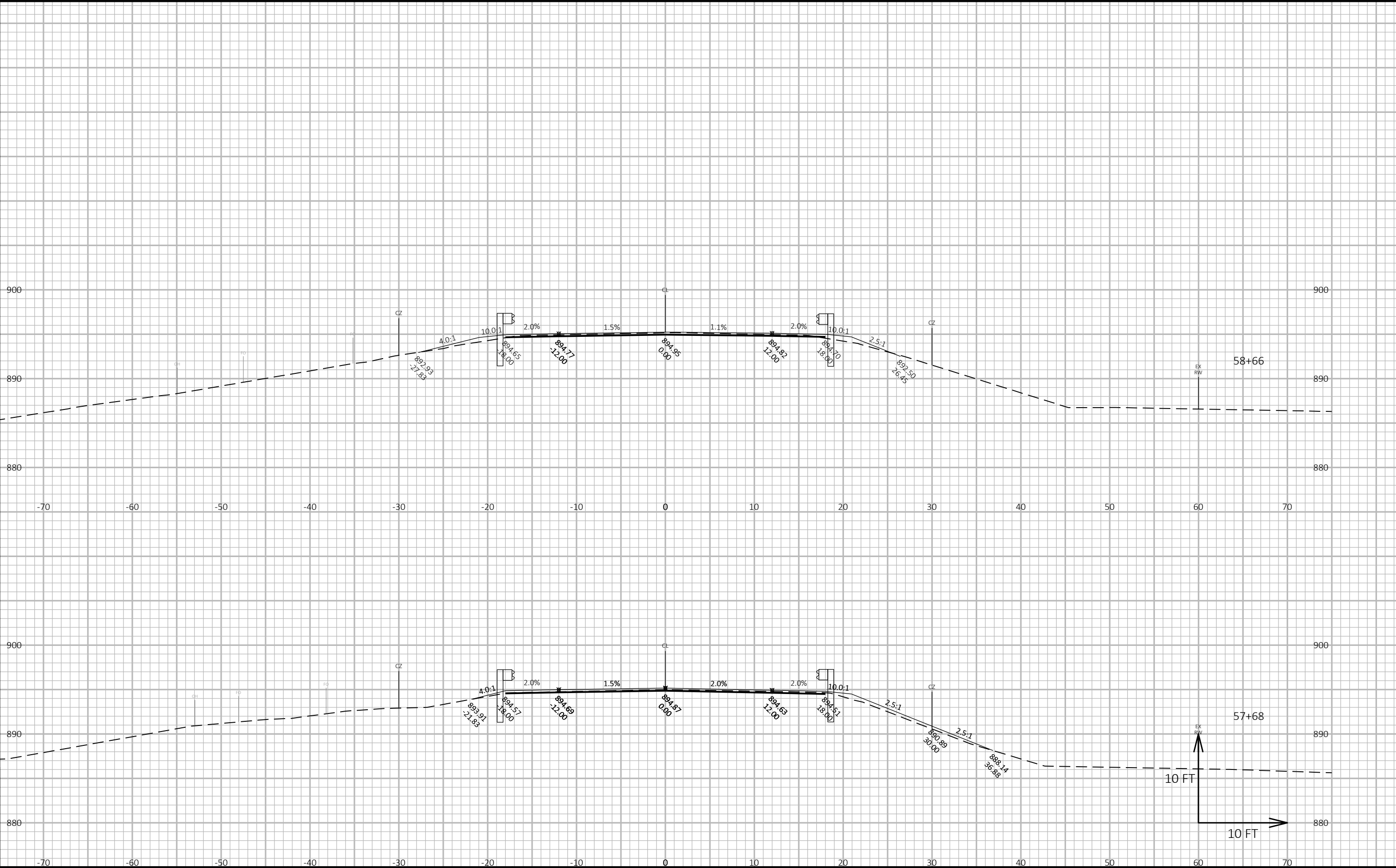




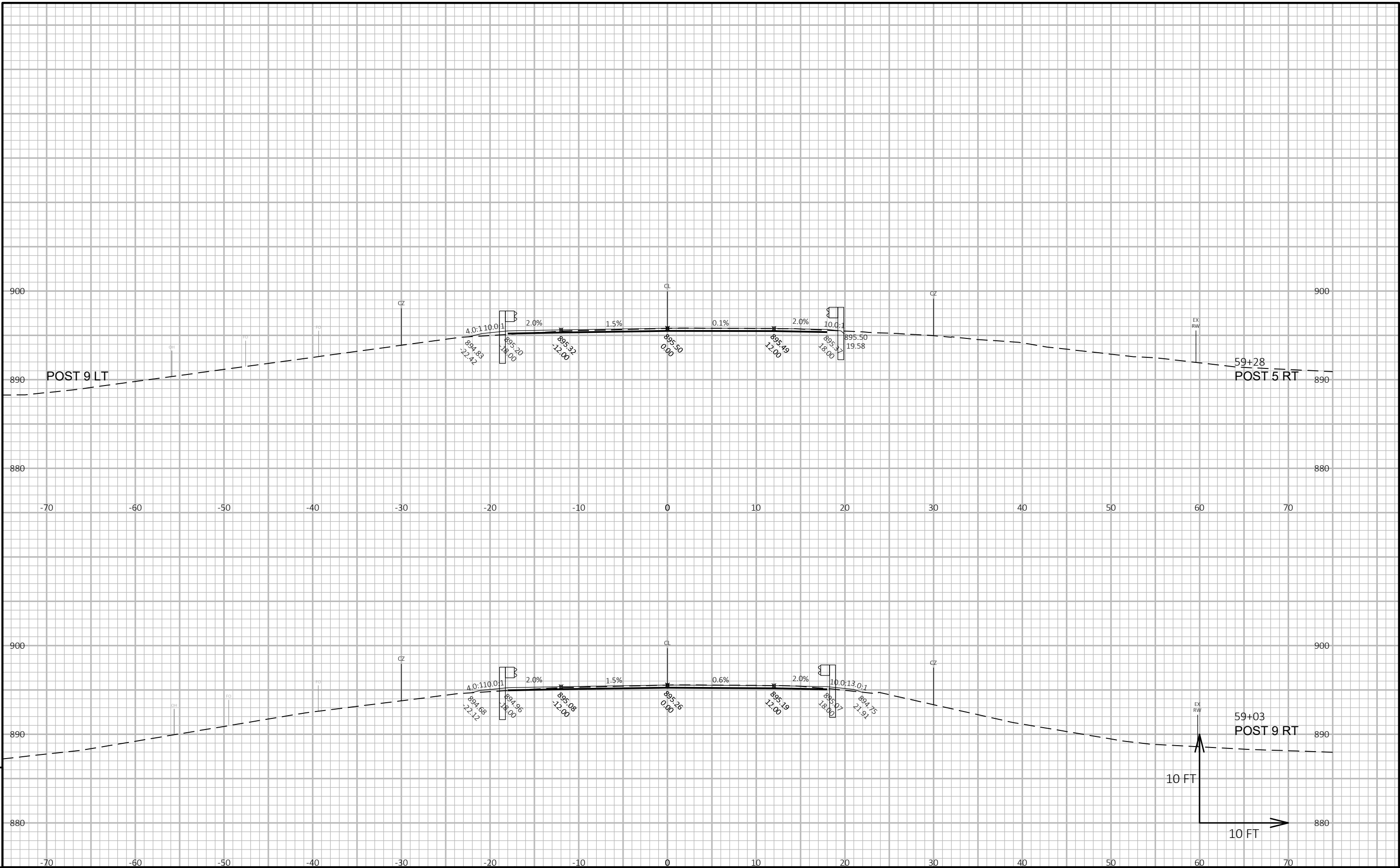


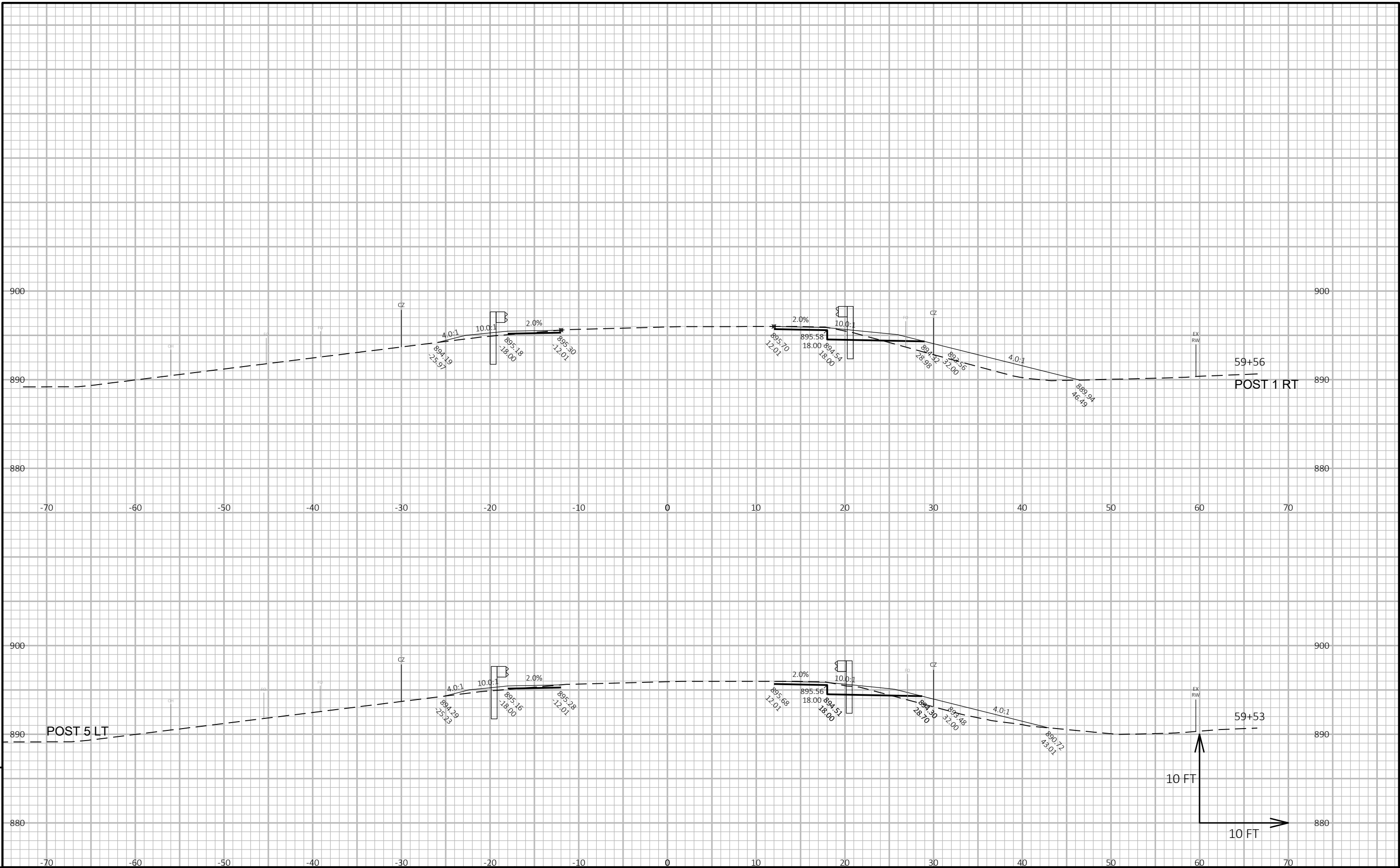
PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET E
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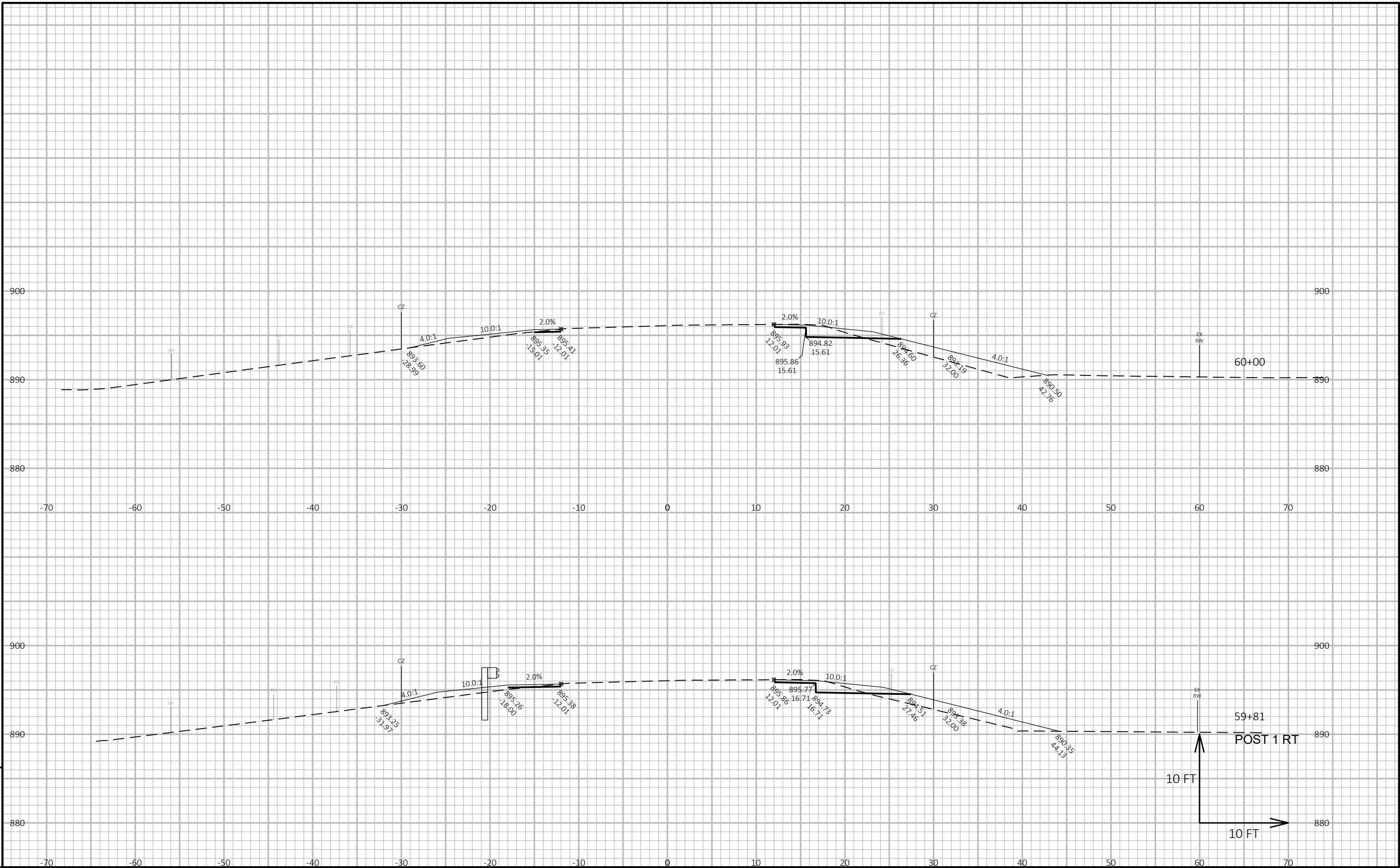


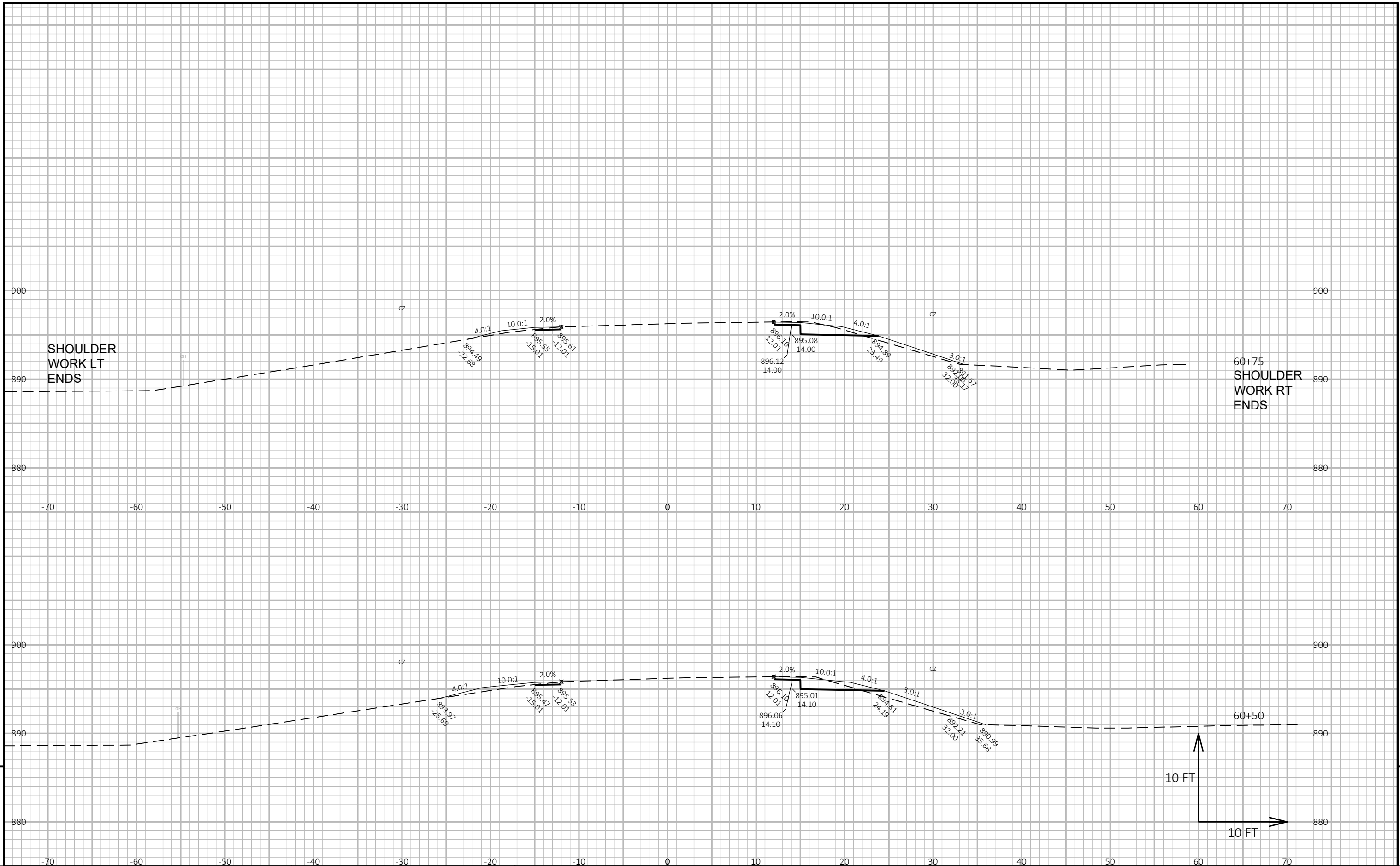
PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET E
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PROJECT NO: 5752-00-81	HWY: STH 58	COUNTY: SAUK	CROSS SECTIONS: STH 58	SHEET E
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## ***Wisconsin Department of Transportation***

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