

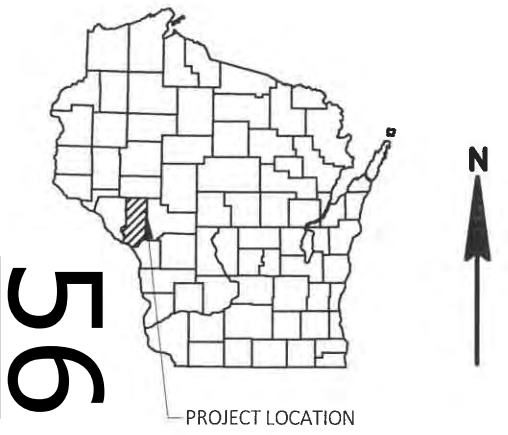
EAU PROJECT ID: 7377-00-71 WITH: N/A COUNTY: TREMPEALEAU

MARCH 2019

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plan
Section No.	5	Plan and Profile (Includes Erosion Control Plans)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 38



DESIGN DESIGNATION

A.A.D.T.	(2019)	=	325
A.A.D.T.	(2039)	=	360
D.H.V.		=	N/A
D.D.		=	50/50
T.		=	10.0%
DESIGN SPEED		=	55 MPH
ESALS		=	73,000

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
	WATER
MARSH AREA	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

PIGEON FALLS - ECL

BIG SLOUGH CREEK BRIDGE B-61-0234

CTH P

TREMPEALEAU COUNTY

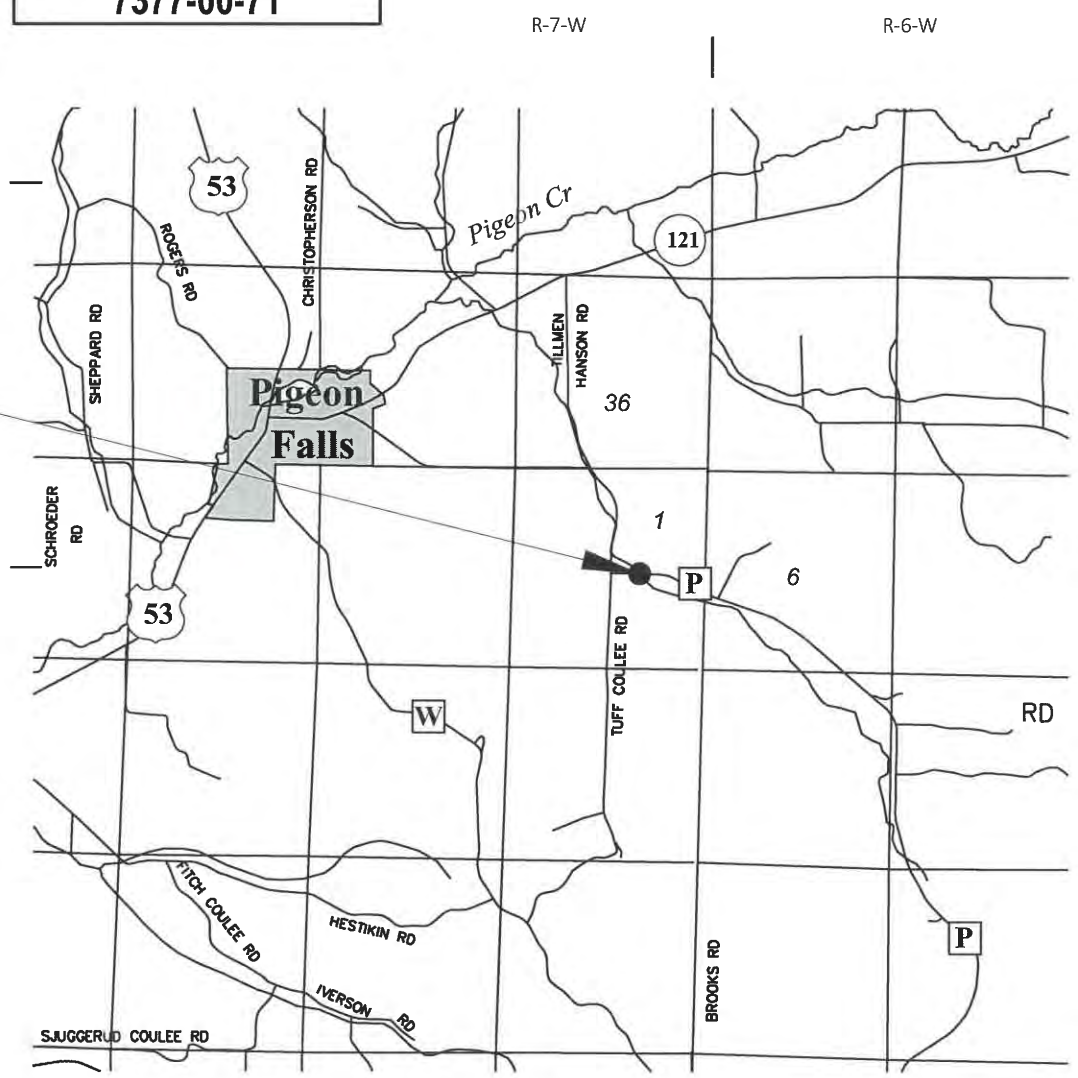
STATE PROJECT NUMBER

7377-00-71

END PROJECT  
STA 11+20.00

STRUCTURE B-61-0234  
STA 10+00.00

BEGIN PROJECT  
STA 9+30.00  
Y = 457046.061  
X = 893743.936



LAYOUT

SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.036 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, TREMPEALEAU COUNTY, NAD88 ( 1991 ), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7377-00-71	WISC 2019184	1

ACCEPTED FOR  
TREMPEALEAU COUNTY  
DATE 10/24/18  
ORIGINAL PLANS PREPARED BY  
Cedar corporation  
MENOMONIE - MADISON - GREEN BAY - CEDARBURG  
www.cedarcorp.com  
800-472-7372

WISCONSIN  
JOSHUA A. WEISS  
37150  
OREGON  
WI  
PROFESSIONAL ENGINEER  
10.18.2018

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY  
Surveyor CEDAR CORPORATION  
Designer CEDAR CORPORATION  
Management Consultant KNIGHT E/A, INC.

APPROVED FOR THE DEPARTMENT  
DATE: 10/30/18  
(Management Consultant Signature)

E



GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. SILT FENCE TO BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO BRIDGE REMOVAL.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

THE 4" OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2.25" LOWER LAYER AND A 1.75" UPPER LAYER.

BEARINGS REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), TREMPEALEAU COUNTY.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE FERTILIZED AND SEEDED AS DIRECTED BY THE ENGINEER. USE SEED MIX NO. 10.

WHEN THE QUANTITY OF THE ITEM OF BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OF THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE BENCHMARK IS REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (1988).

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE THE SLOPE INTERCEPTS.

STANDARD ABBREVIATIONS

ABUT	ABUTMENT	OFF	OFFSET
AGG	AGGREGATE	PC	POINT OF CURVATURE
ET AL	AND OTHERS	PI	POINT OF INTERSECTION
AADT	ANNUAL AVERAGE DAILY TRAFFIC	PT	POINT OF TANGENCY
BF	BACK FACE	POL	POINT ON LINE
BM	BENCHMARK	PE	PRIVATE ENTRANCE
C/L OR €	CENTERLINE	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PSI	POUNDS/SQUARE INCH
CLR	CLEAR	PROP	PROPOSED
CONC	CONCRETE	R	RADIUS
CONST	CONSTRUCTION	RR	RAILROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CMP	CORRUGATED METAL PIPE	REQ'D	REQUIRED
CTH	COUNTY TRUNK HIGHWAY	RT	RIGHT
CR	CREEK	RHF	RIGHT-HAND FORWARD
CFS	CUBIC FEET/SECOND	R/W	RIGHT-OF-WAY
CULV	CULVERT	RD	ROAD
D	DEGREE OF CURVE	SEC	SECTION
DHV	DESIGN HOUR VOLUME	S	SOUTH
DIA	DIAMETER	SE	SOUTHEAST
E	EAST	SW	SOUTHWEST
EL	ELEVATION	STH	STATE TRUNK HIGHWAY
EST	ESTIMATED	STA	STATION
FPS	FEET PER SECOND	SE	SUPER ELEVATION
FE	FIELD ENTRANCE	T	TANGENT
FT	FOOT (FEET)	TEL	TELEPHONE
FTG	FOOTING	TEMP	TEMPORARY
FDN	FOUNDATION	TI	TEMPORARY INTEREST
FF	FRONT FACE	TLE	TEMPORARY LIMITED EASEMENT
IP	IRON PIN	TL OR T/L	TRANSIT LINE
LT	LEFT	T	TRUCKS
LHF	LEFT-HAND FORWARD	TYP	TYPICAL
L	LENGTH OF CURVE	U/G	UNDERGROUND
LF	LINEAR FOOT	USH	UNITED STATES HIGHWAY
MAX	MAXIMUM	VAR	VARIABLE
MI	MILE	V	VELOCITY
MIN	MINIMUM	VPC	VERTICAL POINT OF CURVATURE
NC	NORMAL CROWN	VPI	VERTICAL POINT OF INTERSECTION
N	NORTH	VPT	VERTICAL POINT OF TANGENCY
NE	NORTHEAST	W	WEST
NW	NORTHWEST	YB	YARD
NO	NUMBER		

DNR LIAISON

WISCONSIN DEPARTMENT OF NATURAL RESOURCES  
1300 WEST CLAIREMONT AVENUE  
EAU CLAIRE, WI 54701  
(715) 836-6571  
AMY LESIK  
AmyL.Lesike@Wisconsin.gov

DESIGN CONSULTANT

CEDAR CORPORATION  
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SUITE 142  
MADISON, WI 53718  
(608) 237-5842  
JOSH WEISS, P.E.  
Josh.weiss@cedarcorp.com

TREMPEALEAU COUNTY

P.O. BOX 97  
N36258 COUNTY RD QQ  
WHITEHALL, WI 54773  
(715) 538-4799  
AL RINKA  
al.rinka@trempeleaucounty.com

UTILITIES

RIVERLAND ENERGY COOPERATIVE  
P.O. BOX 276  
ONALASKA, WI 54650  
(608) 323-3381  
ROB SOSALLA  
rsosalla@riverlandenergy.com

TRI-COUNTY COMMUNICATIONS COOP  
P.O. BOX 578  
STRUM, WI 54700  
(715) 695-2691  
BUCK WEBB  
bwebb@tccpro.net

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.26 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.26 ACRES

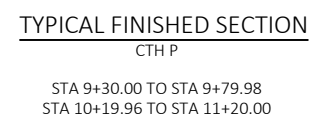
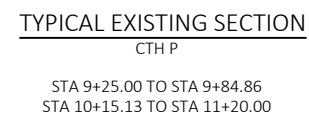


Dial  or (800)242-8511

www.DiggersHotline.com

\*\*DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS.







Estimate Of Quantities

7377-00-71					
Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0004	205.0100	Excavation Common	CY	150.000	150.000
0006	206.1000	Excavation for Structures Bridges (structure) 01. B-61-234	LS	1.000	1.000
0008	208.0100	Borrow	CY	70.000	70.000
0010	210.1500	Backfill Structure Type A	TON	260.000	260.000
0012	213.0100	Finishing Roadway (project) 01. 7377-00-71	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	50.000	50.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	265.000	265.000
0018	455.0605	Tack Coat	GAL	21.000	21.000
0020	465.0105	Asphaltic Surface	TON	96.000	96.000
0022	502.0100	Concrete Masonry Bridges	CY	149.000	149.000
0024	502.3200	Protective Surface Treatment	SY	180.000	180.000
0026	505.0400	Bar Steel Reinforcement HS Structures	LB	3,680.000	3,680.000
0028	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	18,610.000	18,610.000
0030	513.4061	Railing Tubular Type M 01. B-61-234	LF	122.000	122.000
0032	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0034	525.0124	Culvert Pipe Corrugated Aluminum 24-Inch	LF	48.000	48.000
0036	525.0324	Apron Endwalls for Culvert Pipe Aluminum 24-Inch	EACH	2.000	2.000
0038	550.0500	Pile Points	EACH	10.000	10.000
0040	550.2104	Piling CIP Concrete 10 3/4 X 0.25-Inch	LF	600.000	600.000
0042	606.0300	Riprap Heavy	CY	85.000	85.000
0044	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	160.000	160.000
0046	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7377-00-71	EACH	1.000	1.000
0048	619.1000	Mobilization	EACH	1.000	1.000
0050	624.0100	Water	MGAL	6.000	6.000
0052	625.0500	Salvaged Topsoil	SY	284.000	284.000
0054	627.0200	Mulching	SY	284.000	284.000
0056	628.1504	Silt Fence	LF	246.000	246.000
0058	628.1520	Silt Fence Maintenance	LF	246.000	246.000
0060	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0062	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0064	628.6005	Turbidity Barriers	SY	68.000	68.000
0066	629.0210	Fertilizer Type B	CWT	0.600	0.600
0068	630.0110	Seeding Mixture No. 10	LB	6.000	6.000
0070	630.0200	Seeding Temporary	LB	9.000	9.000
0072	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0074	637.2230	Signs Type II Reflective F	SF	12.000	12.000



Estimate Of Quantities

7377-00-71					
Line	Item	Item Description	Unit	Total	Qty
0076	638.2602	Removing Signs Type II	EACH	4.000	4.000
0078	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0080	642.5001	Field Office Type B	EACH	1.000	1.000
0082	643.0420	Traffic Control Barricades Type III	DAY	1,206.000	1,206.000
0084	643.0705	Traffic Control Warning Lights Type A	DAY	1,742.000	1,742.000
0086	643.0900	Traffic Control Signs	DAY	938.000	938.000
0088	643.5000	Traffic Control	EACH	1.000	1.000
0090	645.0111	Geotextile Type DF Schedule A	SY	66.000	66.000
0092	645.0120	Geotextile Type HR	SY	165.000	165.000
0094	646.1005	Marking Line Paint 4-Inch	LF	760.000	760.000
0096	650.4500	Construction Staking Subgrade	LF	152.000	152.000
0098	650.5000	Construction Staking Base	LF	152.000	152.000
0100	650.6000	Construction Staking Pipe Culverts	EACH	1.000	1.000
0102	650.6500	Construction Staking Structure Layout (structure) 01. B-61-234	LS	1.000	1.000
0104	650.9910	Construction Staking Supplemental Control (project) 01. 7377-00-71	LS	1.000	1.000
0106	650.9920	Construction Staking Slope Stakes	LF	152.000	152.000
0108	690.0150	Sawing Asphalt	LF	40.000	40.000
0110	715.0502	Incentive Strength Concrete Structures	DOL	894.000	894.000
0112	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,200.000	1,200.000
0114	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000



DIVISION	STATIONING	LOCATION	205.0100 COMMON EXCAVATION (CY)	SALVAGED / UNUSABLE PAVEMENT MATERIAL (1)	AVAILABLE MATERIAL (CY) (2)	UNEXPANDED FILL	EXPANDED FILL	MASS ORDINATE +/- (3)	208.0100 BORROW (CY)
			CUT				FACTOR 1.30		
1	9+30 - 9+81	WEST APPROACH	51	21	30	10	13	17	0
DIVISION 1 SUBTOTAL			51	21	30	10	13	17	0
2	10+19 - 11+20	EAST APPROACH	99	37	62	116	151	-89	70
DIVISION 2 SUBTOTAL			99	37	62	116	151	-89	70
GRAND TOTAL			150	58	92	126	164	-72	70
TOTAL COMMON EXCAVATION =			150						70

- 1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.  
2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL  
3) THE MASS ORDINATE = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.

FINISHING ROADWAY

PROJECT	213.0100 EACH
7377-00-71	1
ITEM TOTAL	1

BASE AGGREGATE DENSE

STATION - STATION	LOCATION	305.0110 3/4-INCH TON	305.0120 1 1/4-INCH TON
9+30 - 9+81		6	80
10+19 - 11+20		33	169
UNDISTRIBUTED		11	16
ITEM TOTAL		50	265

ASPHALTIC SURFACE

STATION	LOCATION	455.0605* TACK COAT GAL	465.0105 TON
9+30 - 9+81		7	32
10+19 - 11+20		14	64
ITEM TOTAL		21	96

\* APPLICATION RATE = 0.050 GAL/SY



CULVERT PIPE

STATION	LOCATION	525.0124	THICKNESS	525.0324	650.6000
		CORREGATED ALUMINUM 24-INCH LF		APRON ENDWALLS FOR CULVERT PIPE ALUMINUM 24-INCH EACH	CONSTRUCTION STAKING PIPE CULVERTS EACH
10+58 - 11+06	LT	48	0.060"	2	1
ITEM TOTALS		48		2	1

WATER

STATION -STATION	LOCATION	624.0100 MGAL	REMARKS
9+30 - 11+20		6	BASE COMPACTION DUST CONTROL
ITEM TOTALS		6	

EROSION CONTROL ITEMS

STATION	LOCATION	628.1504	628.1520	628.6005	REMARKS
		SILT FENCE LF	SILT FENCE MAINTENANCE LF	TURBIDITY BARRIERS SY	
9+30 - 9+75	LT	50	50	--	
9+75 - 9+97	RT/LT	--	--	32	
10+03 - 10+28	RT/LT	--	--	36	
10+11 - 10+66	LT	55	55	--	
10+28 - 11+20	RT	100	100	--	
10+85 - 11+20	LT	41	41	--	
ITEM TOTALS		246	246	68	

MOBILIZATIONS

PROJECT	619.1000 MOBILIZATION EACH	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
CATEGORY 0010 ID 7377-00-71	1	2	2
ITEM TOTALS	1	2	2

SALVAGED TOPSOIL, MULCHING, FERTILIZER, AND SEEDING

STATION - STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	627.0200 MULCHING SY	629.0210 FERTILIZER TYPE B CWT	630.0110 SEEDING MIXTURE NO. 10 LB	630.0200 SEEDING TEMPORARY LB
9+30- 9+67	LT	49	49	0.1	1	1
9+30 - 9+75	RT	16	16	0.1	0	0
10+25 - 10+64	LT	55	55	0.1	1	1
10+33 - 11+20	RT	132	132	0.1	2	4
10+86 - 11+20	LT	32	32	0.1	1	1
UNDISTRIBUTED		--	--	0.1	1	2
ITEM TOTAL		284	284	0.6	6	9



SIGNING QUANTITIES

LOCATION	SIGN CODE	637.2230 SIGNS TYPE II REFLECTIVE F SF	634.0614 POSTS WOOD 4X6-INCH X 14-FT EACH	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	REMARKS
NW BRIDGE CORNER	W5-52 R	3.0	1	1	1	
SW BRIDGE CORNER	W5-52 L	3.0	1	1	1	
NE BRIDGE CORNER	W5-52 L	3.0	1	1	1	
SE BRIDGE CORNER	W5-52 R	3.0	1	1	1	
ITEM TOTAL		12.0	4	4	4	

TRAFFIC CONTROL

STATION - STATION	643.5000 TRAFFIC CONTROL EACH	643.0420 BARRICADES TYPE III DAYS	643.0705 WARNING LIGHTS TYPE A DAYS	643.0900 SIGNS DAYS
CTH P	1	1206	1742	938
ITEM TOTAL				
	1	1206	1742	938

CONSTRUCTION STAKING

STATION - STATION	650.4500 SUBGRADE LF	650.5000 BASE LF	650.6500 STRUCTURE LAYOUT (B-61-0234) LS	650.9910 SUPPLEMENTAL CONTROL LS	650.9920 SLOPE STAKES LF
9+30 - 11+20	152	152	1	--	152
PROJECT 7377-00-71	--	--	--	1	--
ITEM TOTAL					
	152	152	1	1	152

MARKING LINE

STATION - STATION	LOCATION	646.1005 PAINT 4-INCH LF	REMARKS
9+30 - 11+20	CENTERLINE	380	DOUBLE YELLOW
9+30 - 11+20	RT/LT	380	WHITE EDGELINE
ITEM TOTALS		760	

FIELD OFFICE

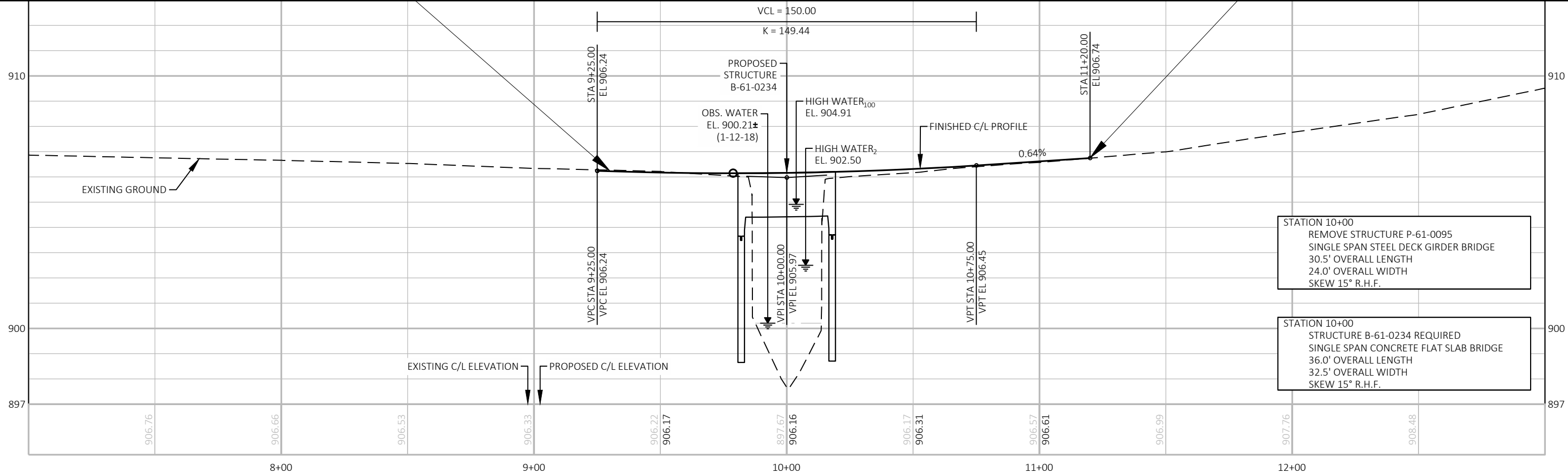
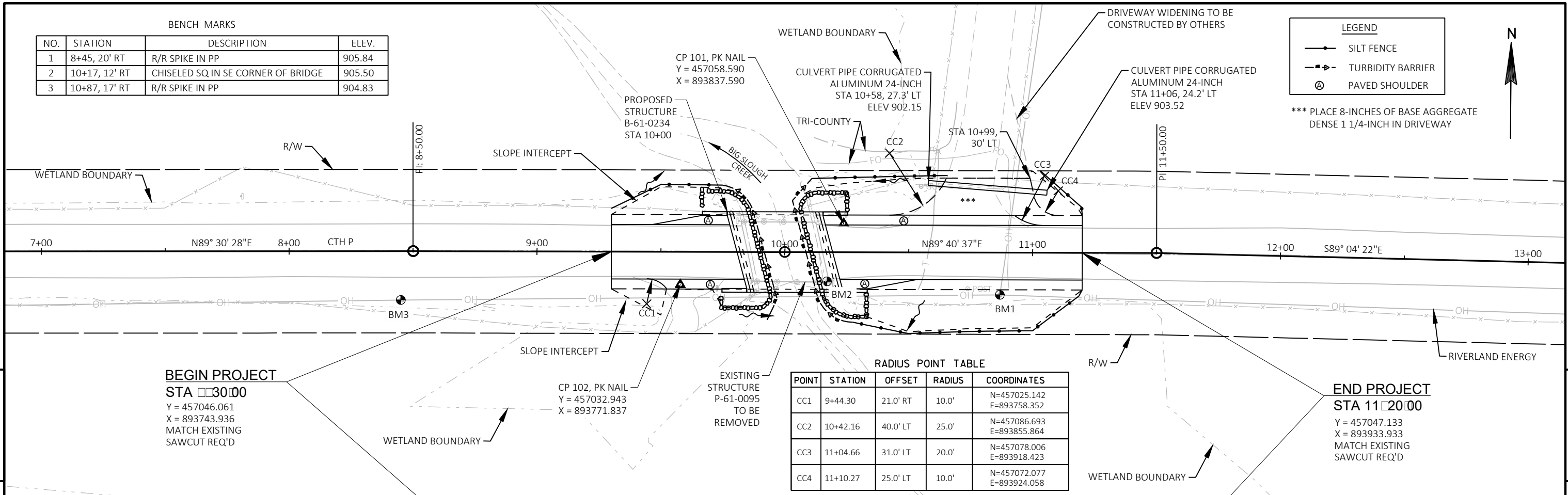
PROJECT	642.5001 TYPE B EACH
7377-00-71	1
ITEM TOTAL	
	1

SAWING

STATION	LOCATION	690.0150 ASPHALT LF
9+30	RT/LT	20
11+20	RT/LT	20
ITEM TOTAL		40



BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
1	8+45, 20' RT	R/R SPIKE IN PP	905.84
2	10+17, 12' RT	CHISELED SQ IN SE CORNER OF BRIDGE	905.50
3	10+87, 17' RT	R/R SPIKE IN PP	904.83

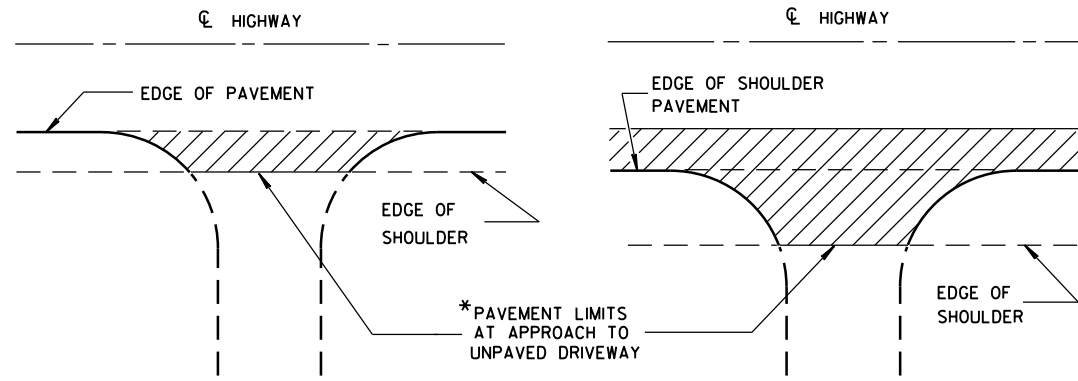




Standard Detail Drawing List

08D21-01	DRIVEWAYS WITHOUT CURB & GUTTER
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



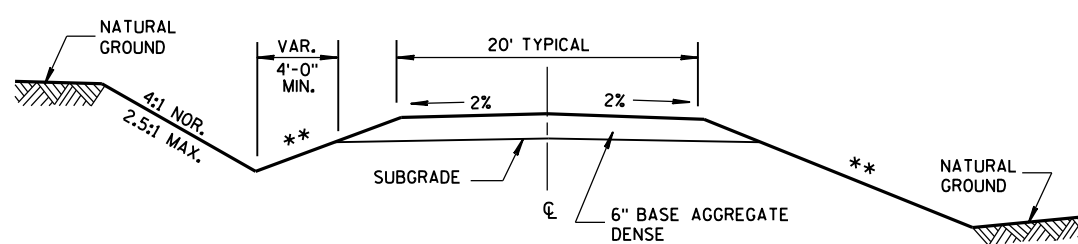


\*WHERE DRIVEWAY IS PAVED, APPROACH PAVEMENT SHOULD BE EXTENDED TO MATCH DRIVEWAY PAVEMENT.

**PLAN VIEW**  
(UNPAVED SHOULDER ON HIGHWAY)

**PLAN VIEW**  
(PAVED SHOULDER ON HIGHWAY)

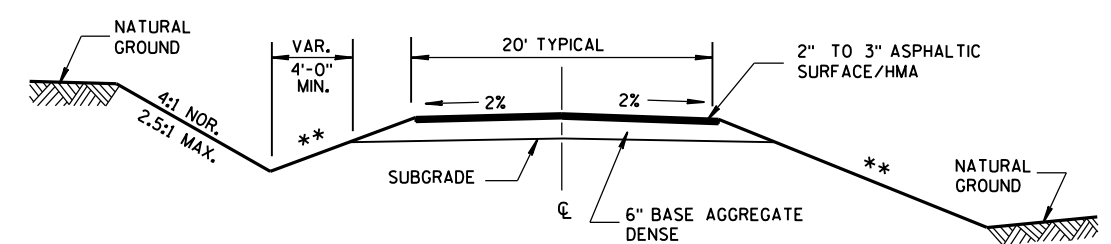
**RURAL DRIVEWAY INTERSECTION DETAIL**  
(NO CURB & GUTTER OR SIDEWALK)



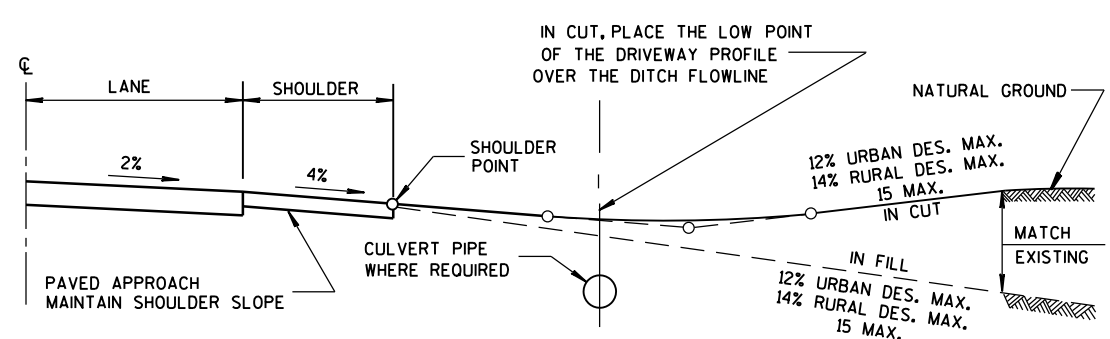
**TYPICAL CROSS SECTION FOR PRIVATE DRIVE OR FIELD ENTRANCE**  
**AGGREGATE SURFACE**

\*\* SLOPE CAN VARY WITH SPEED. SEE 11-45-2.6.2.

POSTED SPEED MPH	MAX. SLOPE
<35	4:1
≥35 TO <60	6:1
≥60	10:1



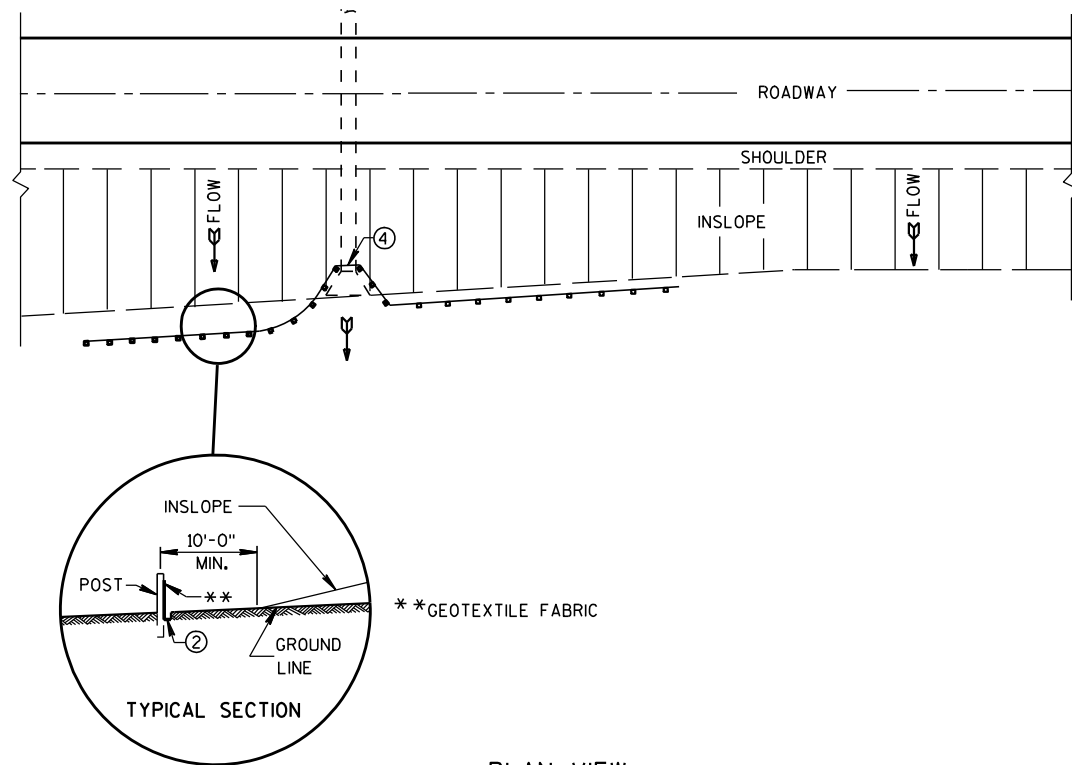
**TYPICAL CROSS SECTION FOR PRIVATE DRIVE OR FIELD ENTRANCE**  
**ASPHALTIC SURFACE**



**TYPICAL DRIVEWAY PROFILES**

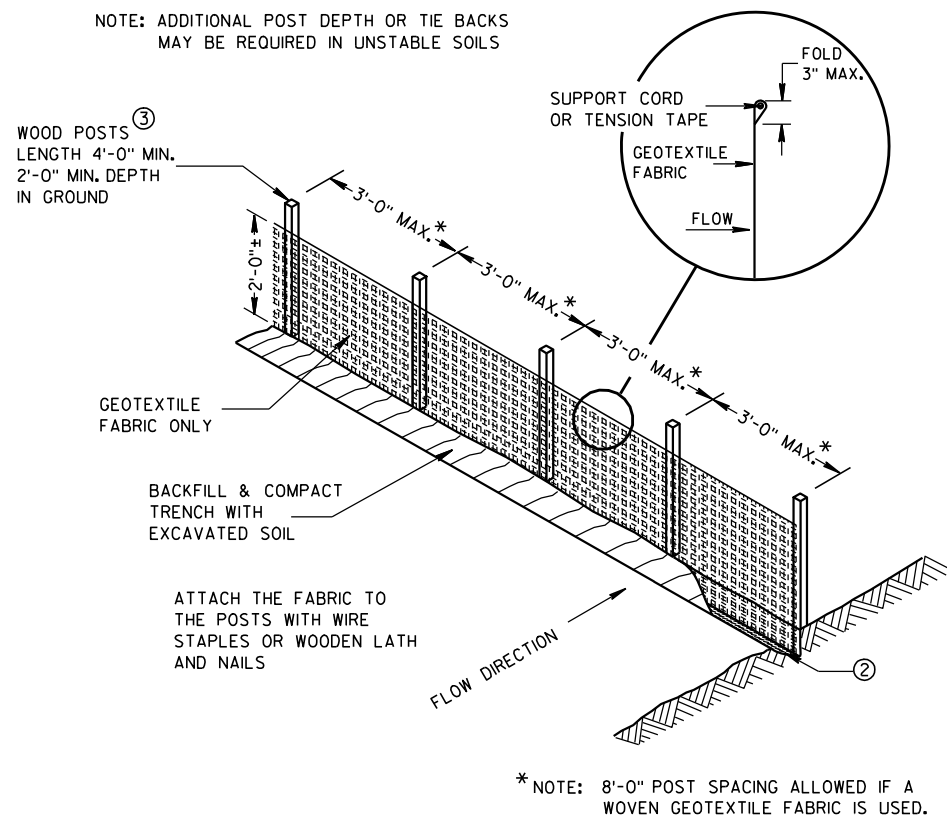
<b>DRIVEWAYS WITHOUT CURB &amp; GUTTER</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED December, 2016 DATE	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR
FHWA	



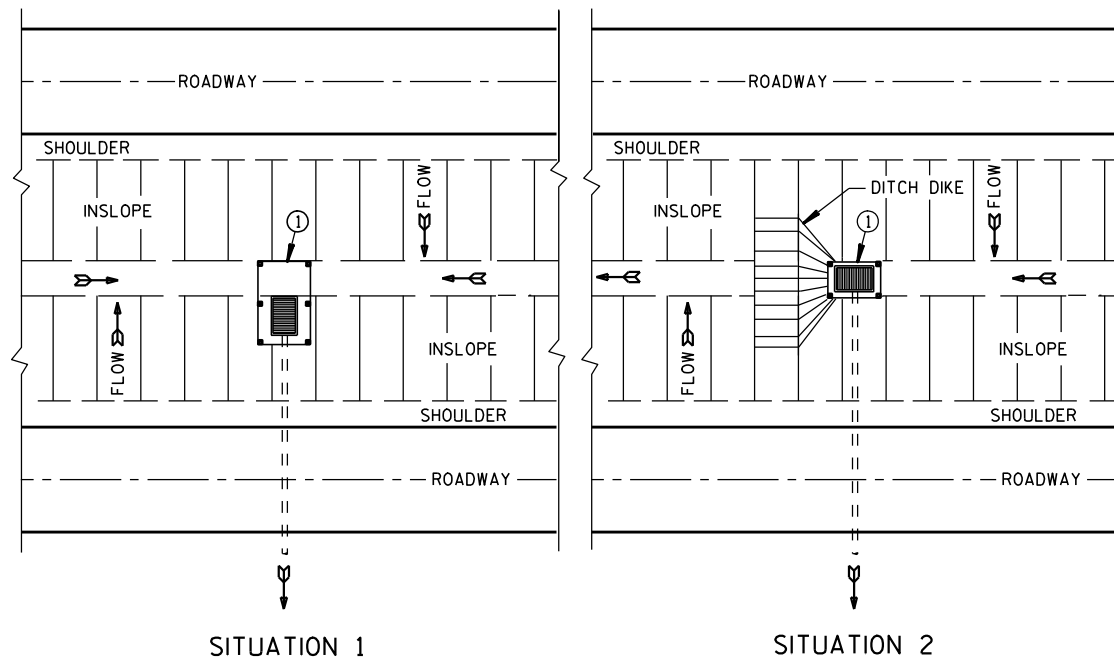


TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

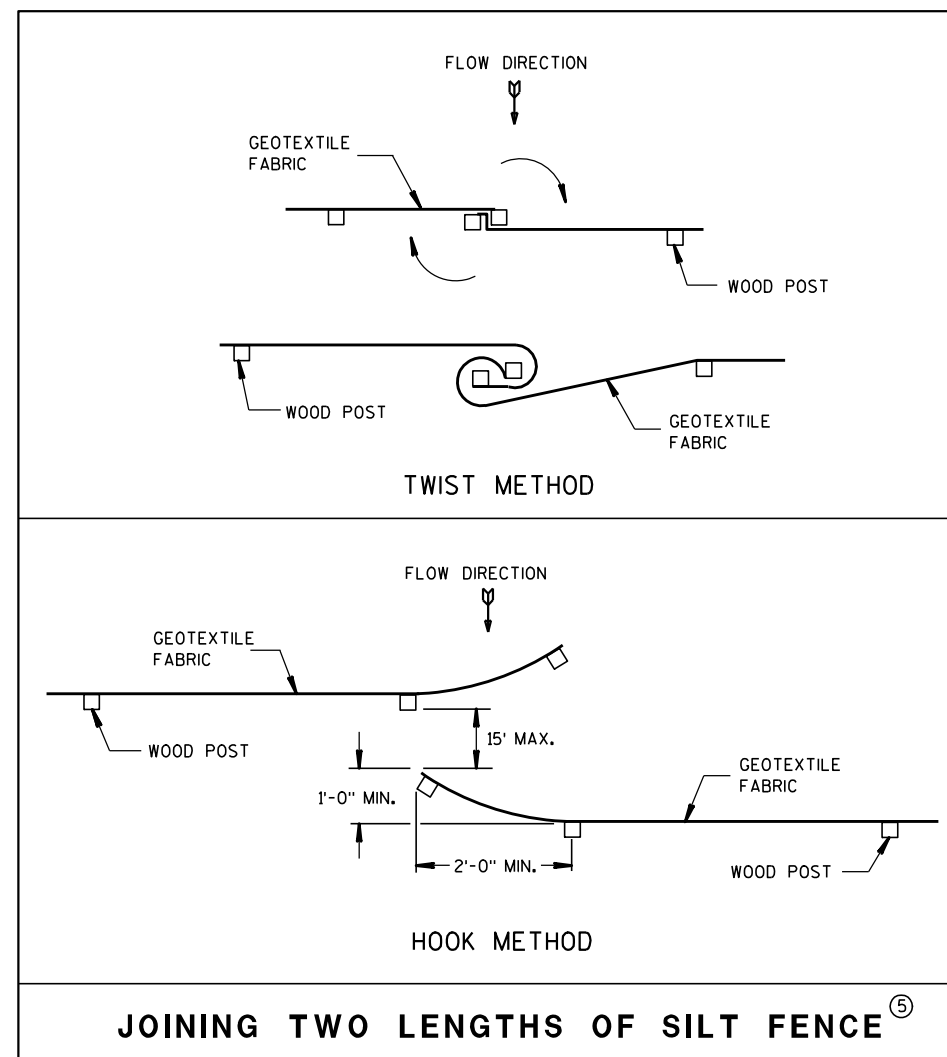


SILT FENCE



PLAN VIEW

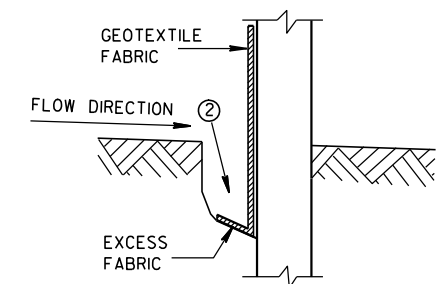
SILT FENCE AT MEDIAN SURFACE DRAINS



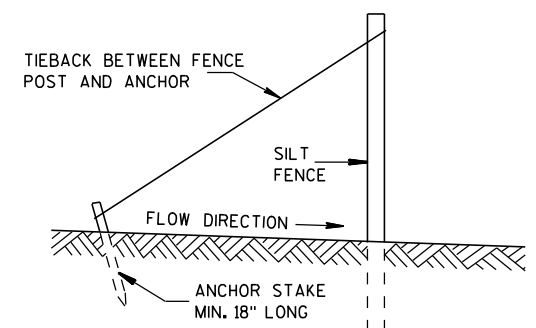
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

## SILT FENCE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

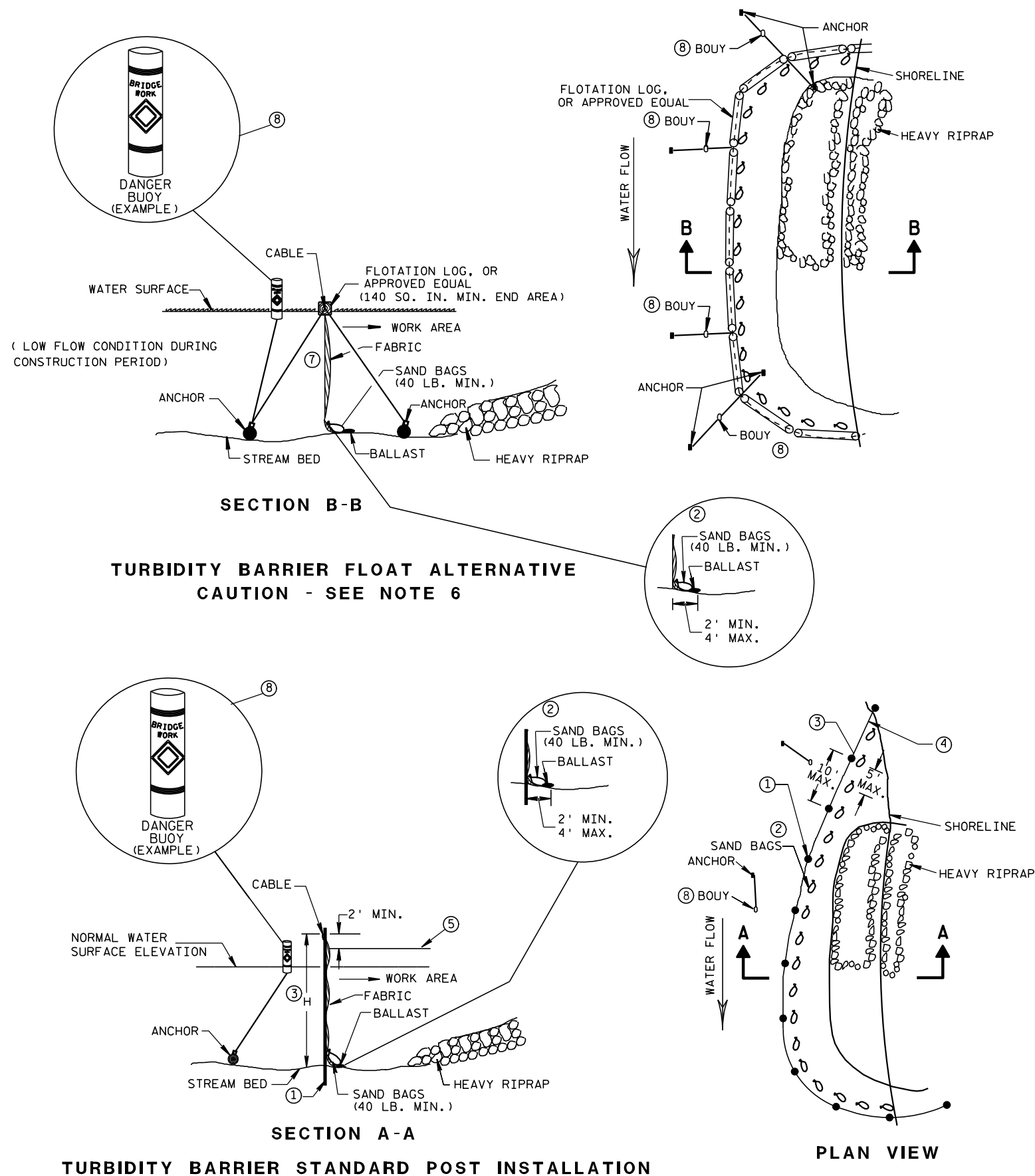
APPROVED

4-29-05  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



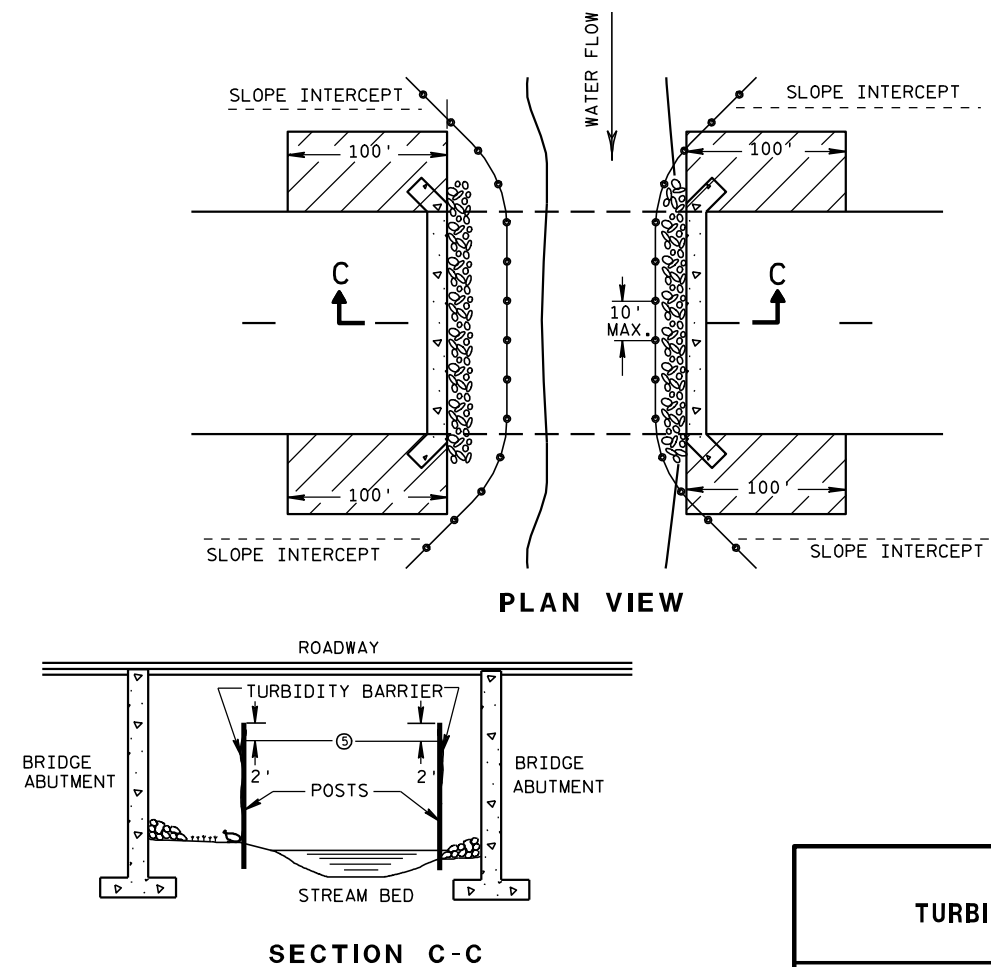


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

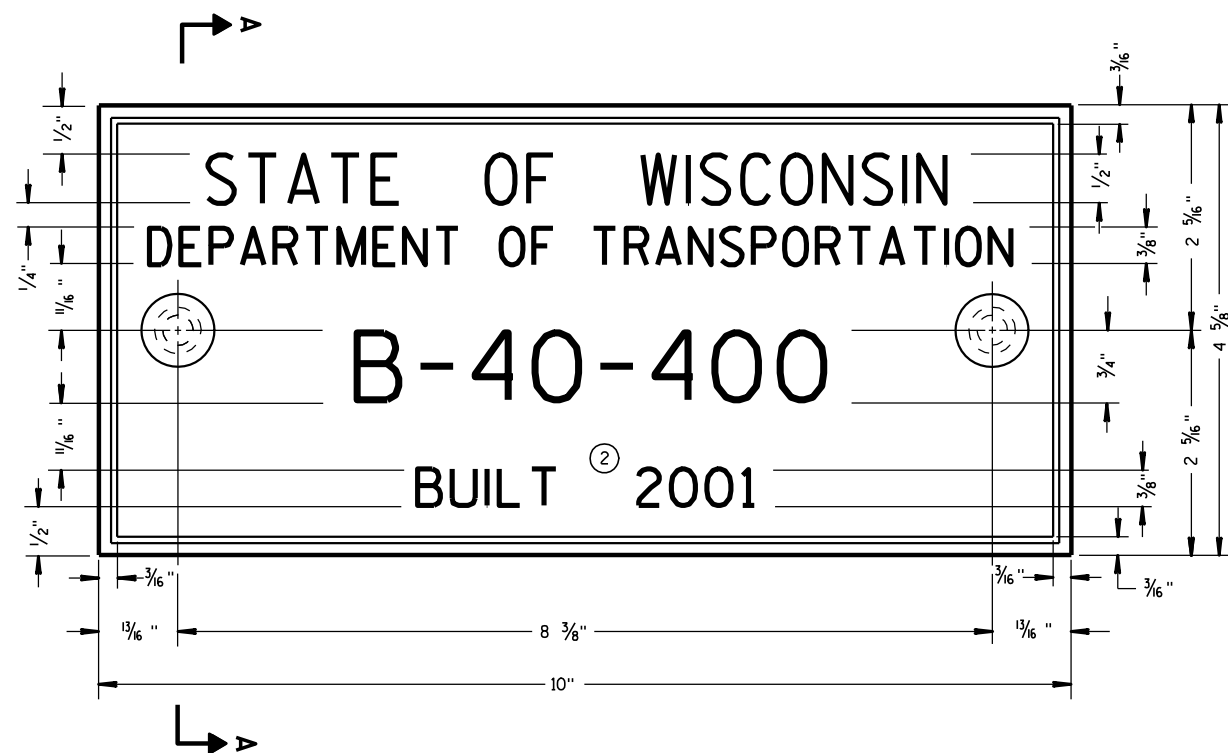
FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

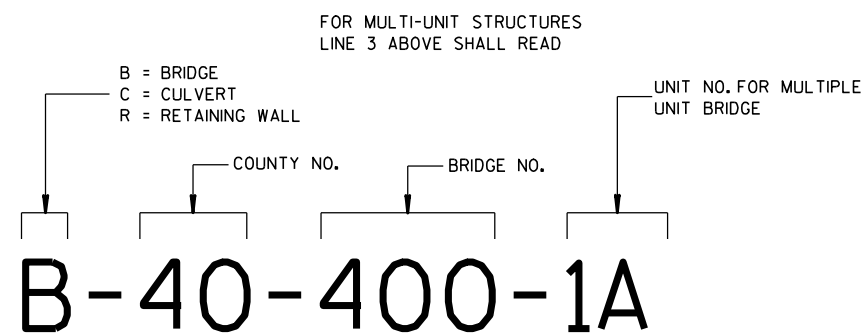








**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



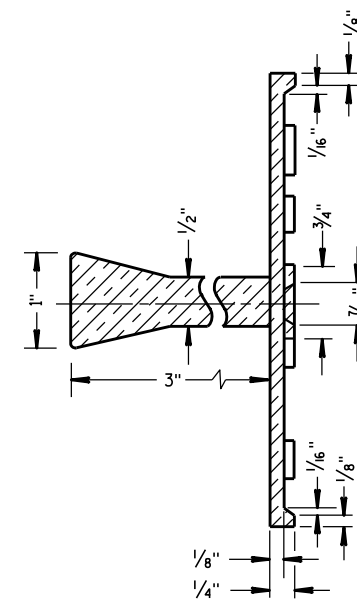
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

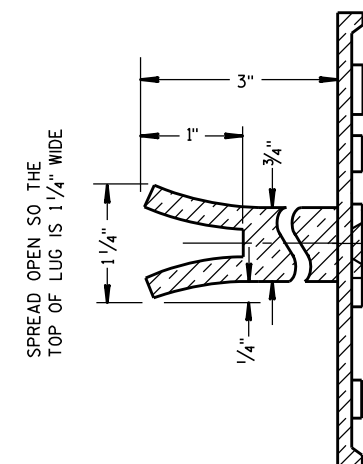
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

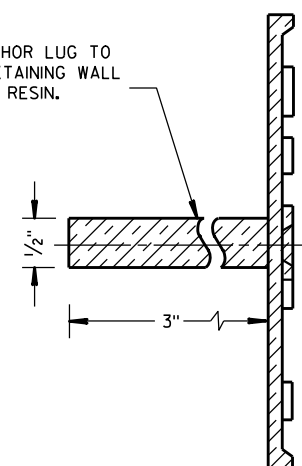


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

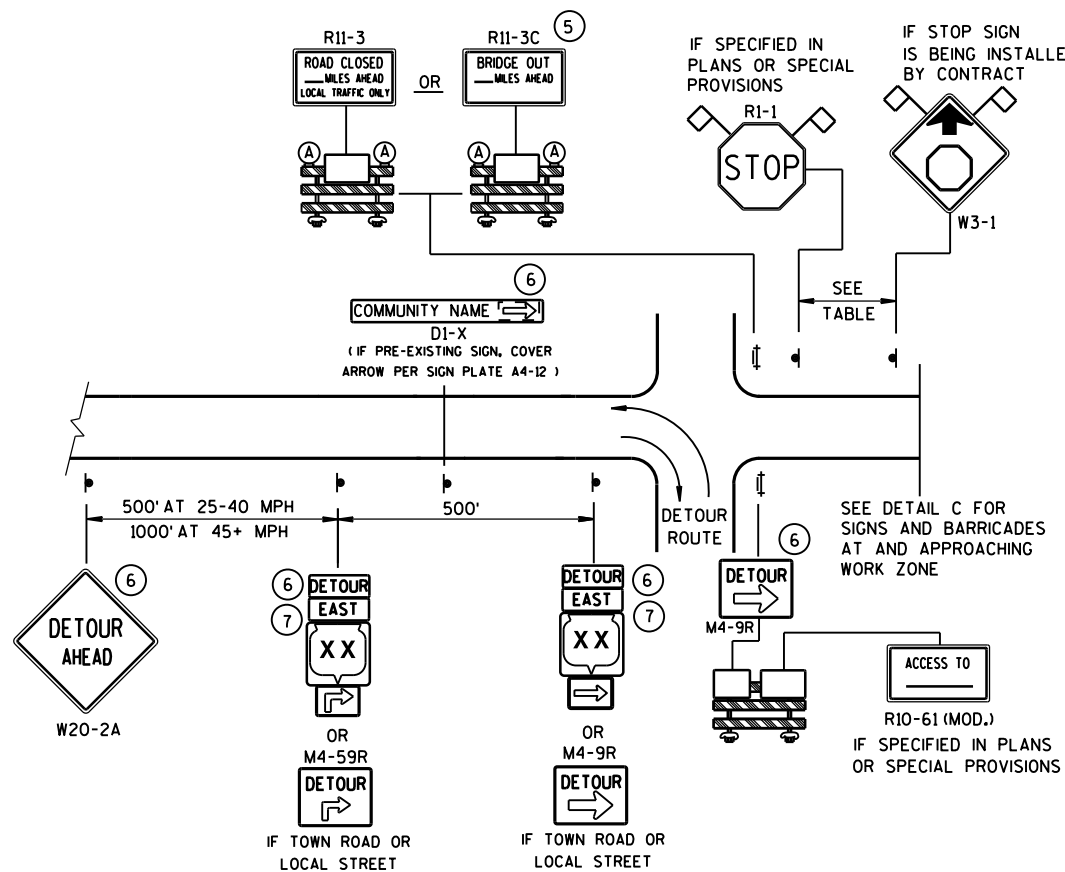
APPROVED

3/26/10  
DATE

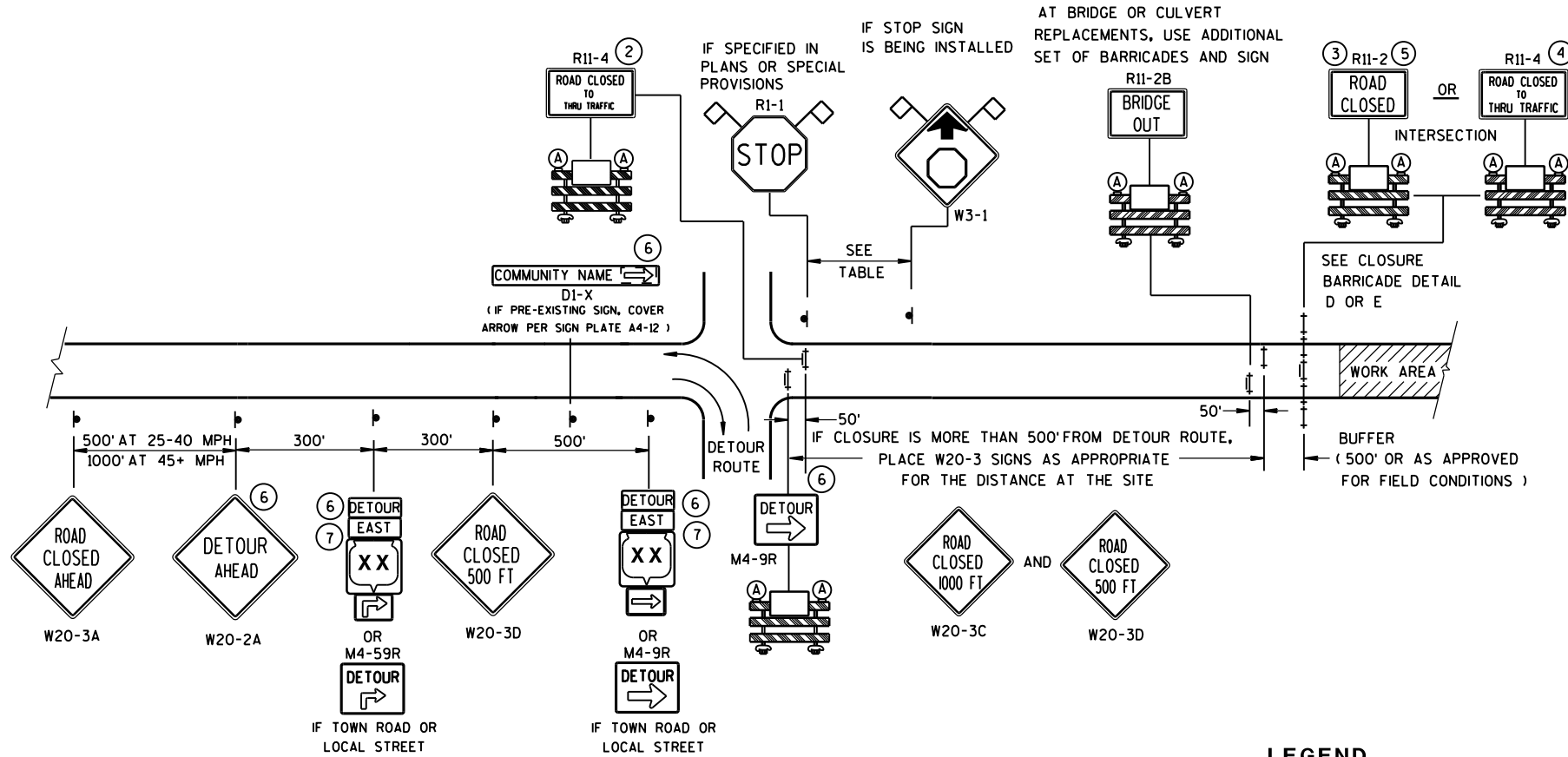
FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

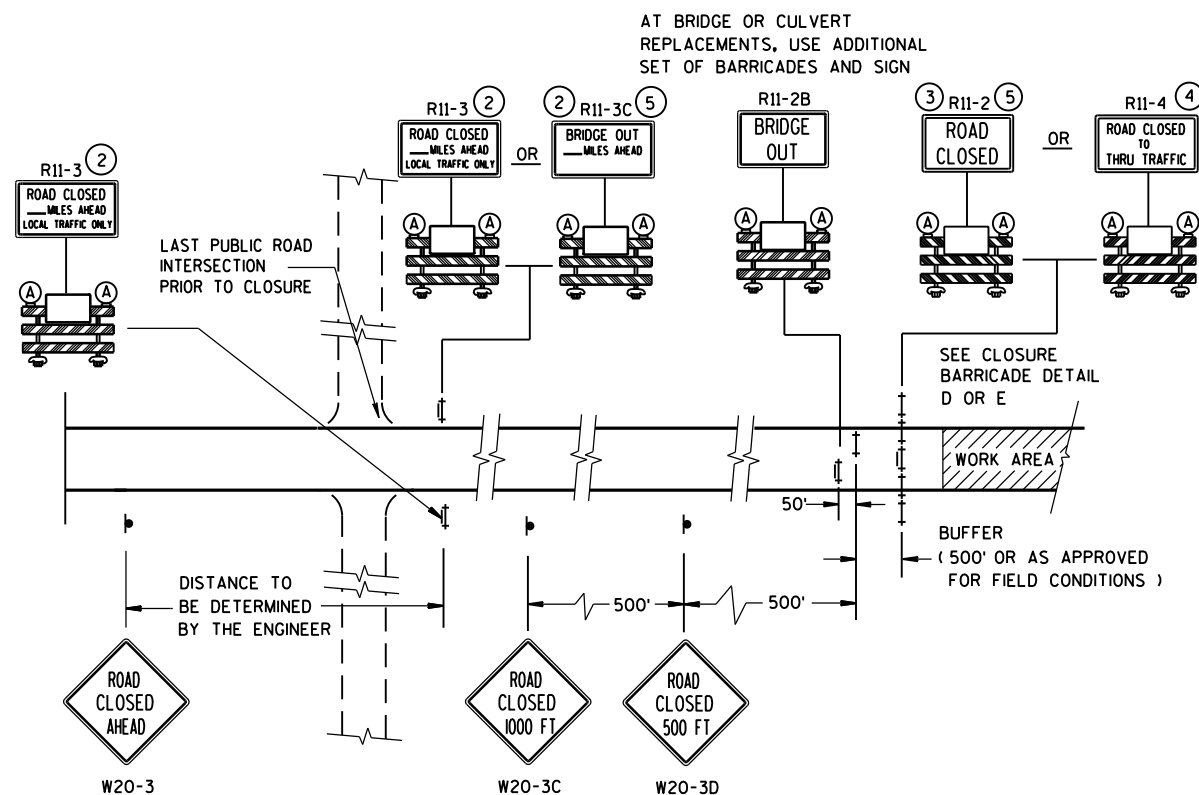




DETAIL A  
MAINLINE CLOSURE WITH POSTED DETOUR  
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B  
MAINLINE CLOSURE WITH POSTED DETOUR  
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C  
MAINLINE CLOSURE, NO POSTED DETOUR

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)

WORK AREA

DETOUR EAST M4-8 M3-X  
XX OR COUNTY XX OR XX  
M1-4 M1-5A M1-6

M05-1 OR M06-1

FLAGS, 16" X 16" MIN., (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

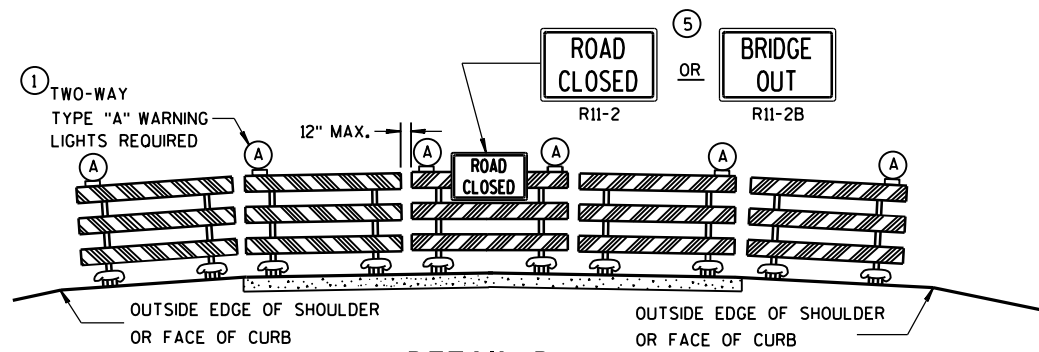
SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS  
FOR  
MAINLINE CLOSURES

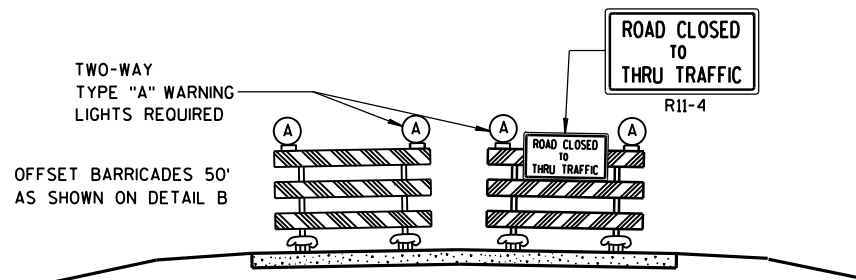
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER





DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1-1 SHALL BE 36" X 36".

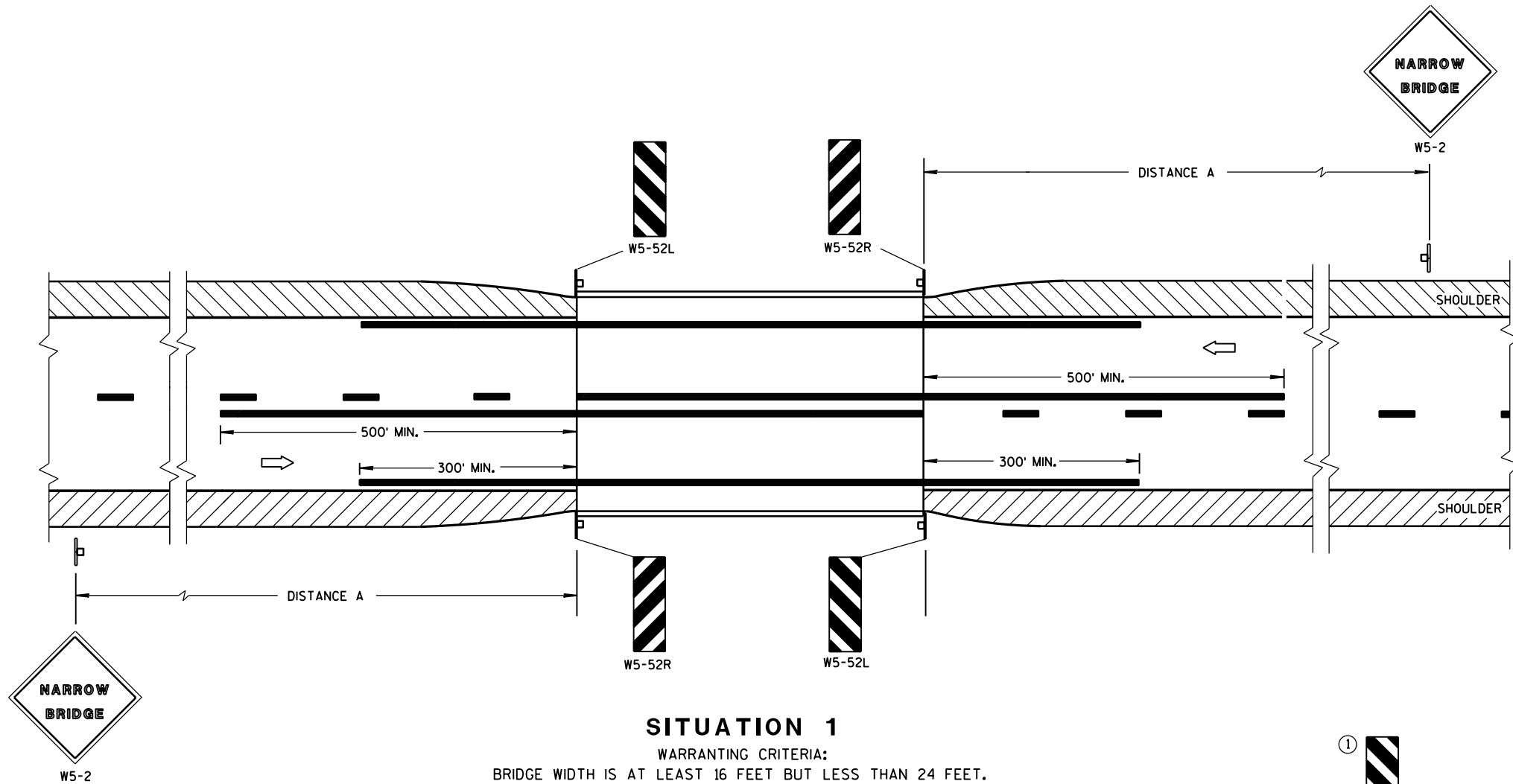
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER





### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

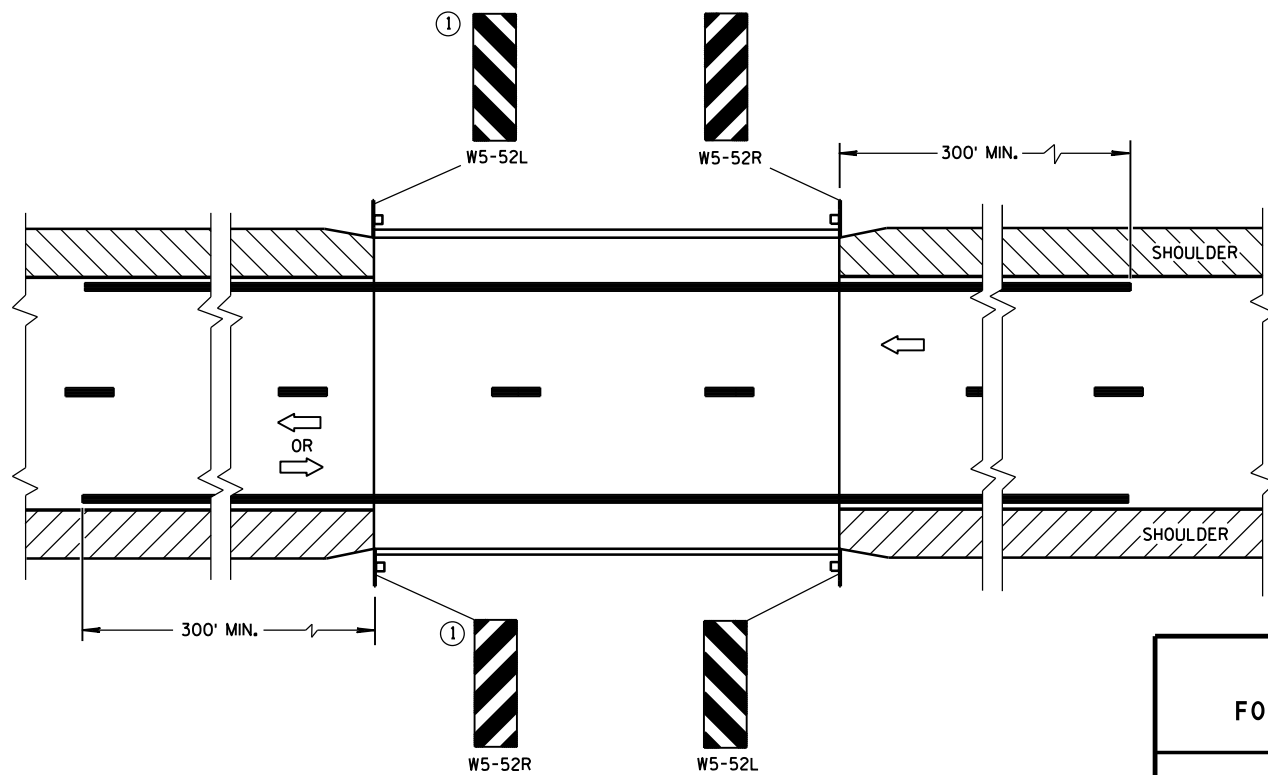
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

#### APPROVED

June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA





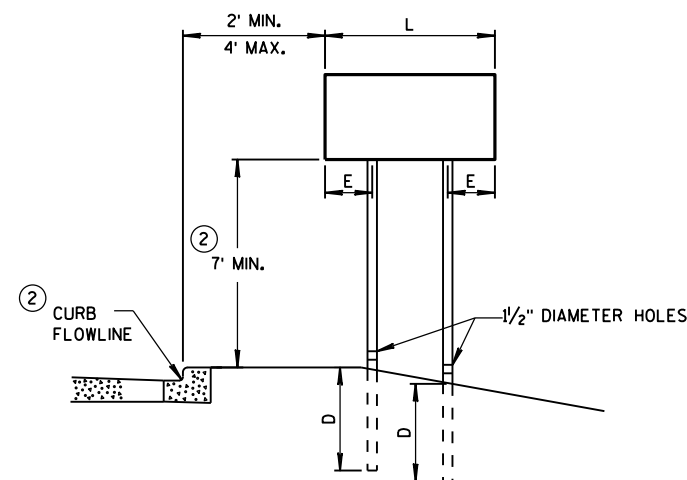
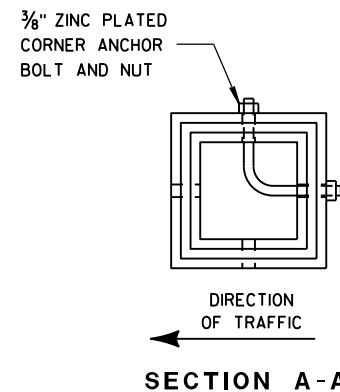
DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

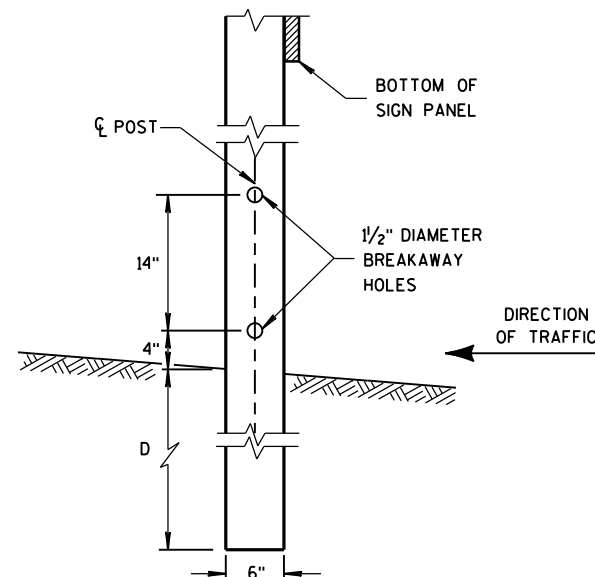


URBAN AREA

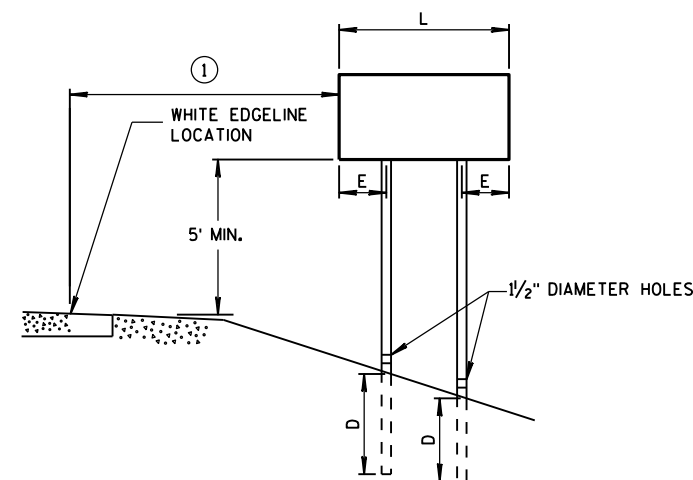
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4"x6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
  - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

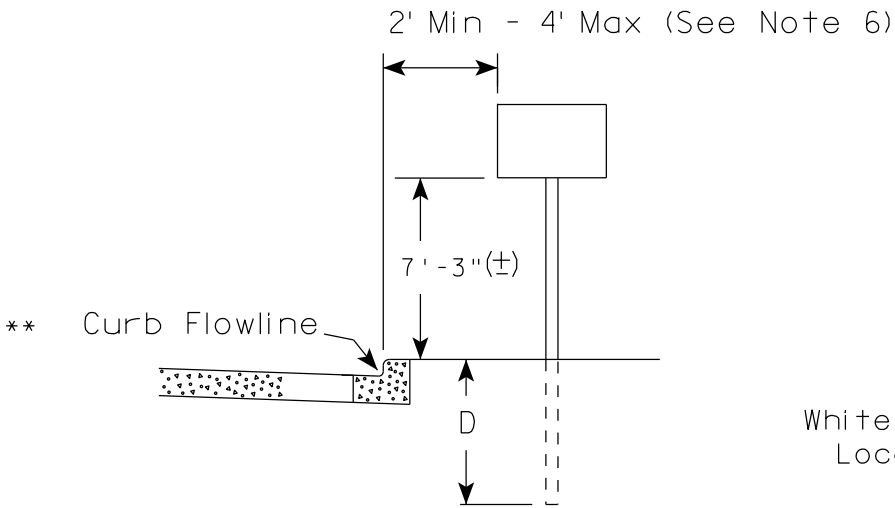
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

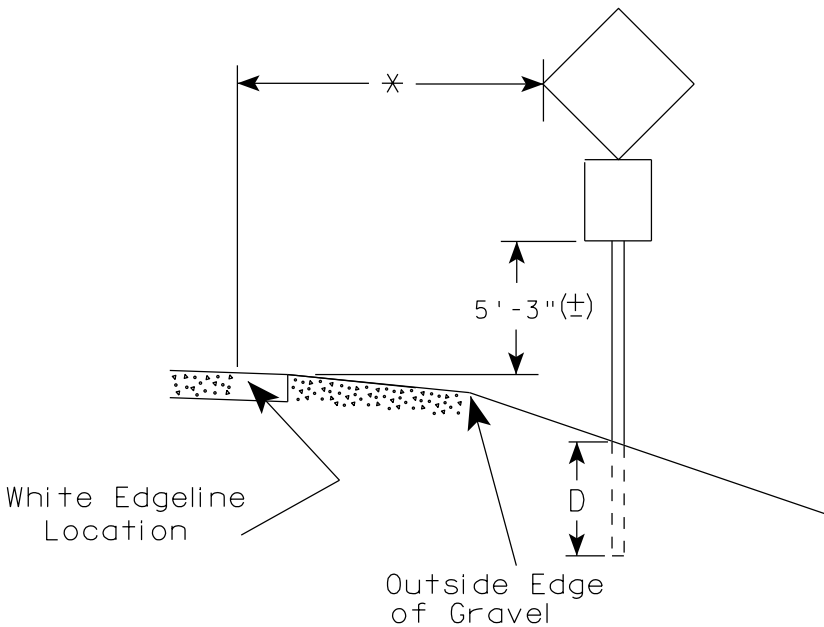
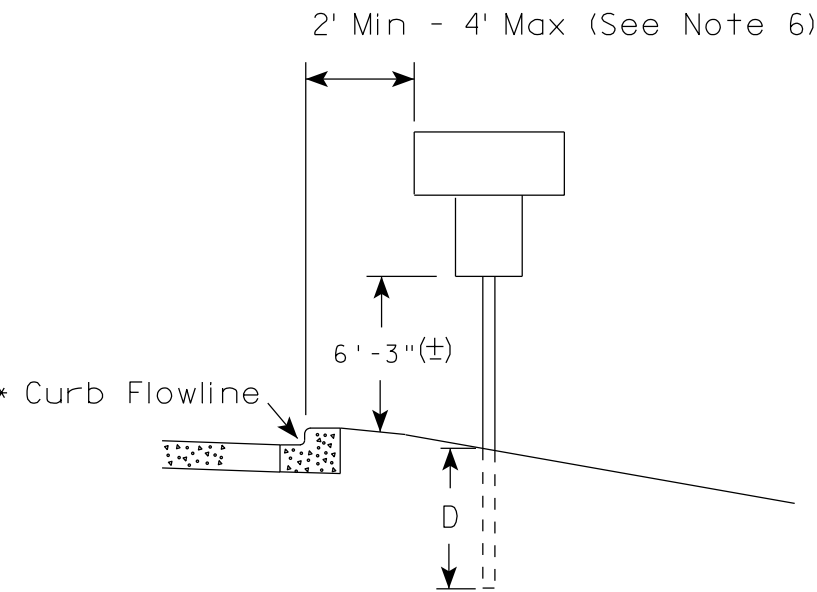
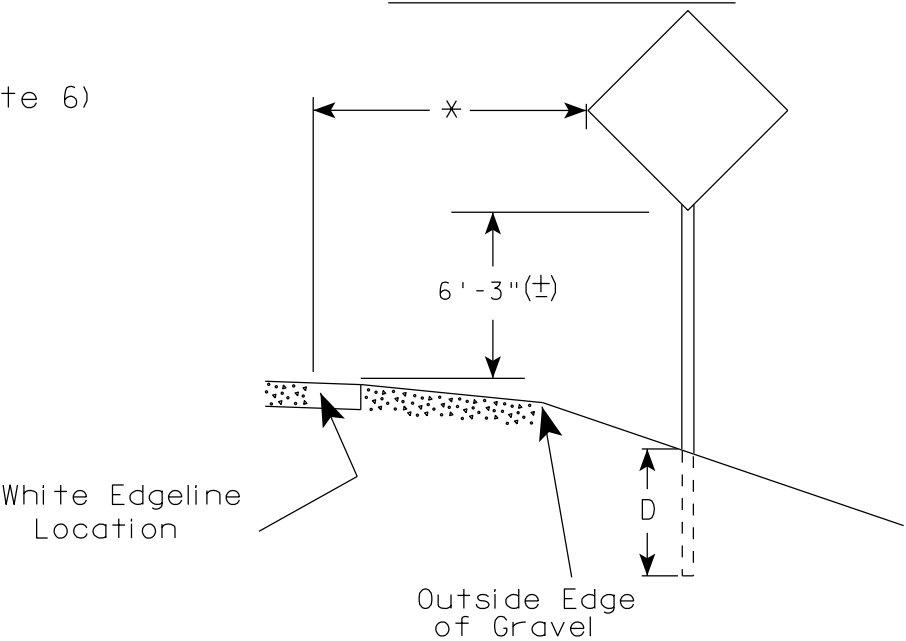
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20





Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

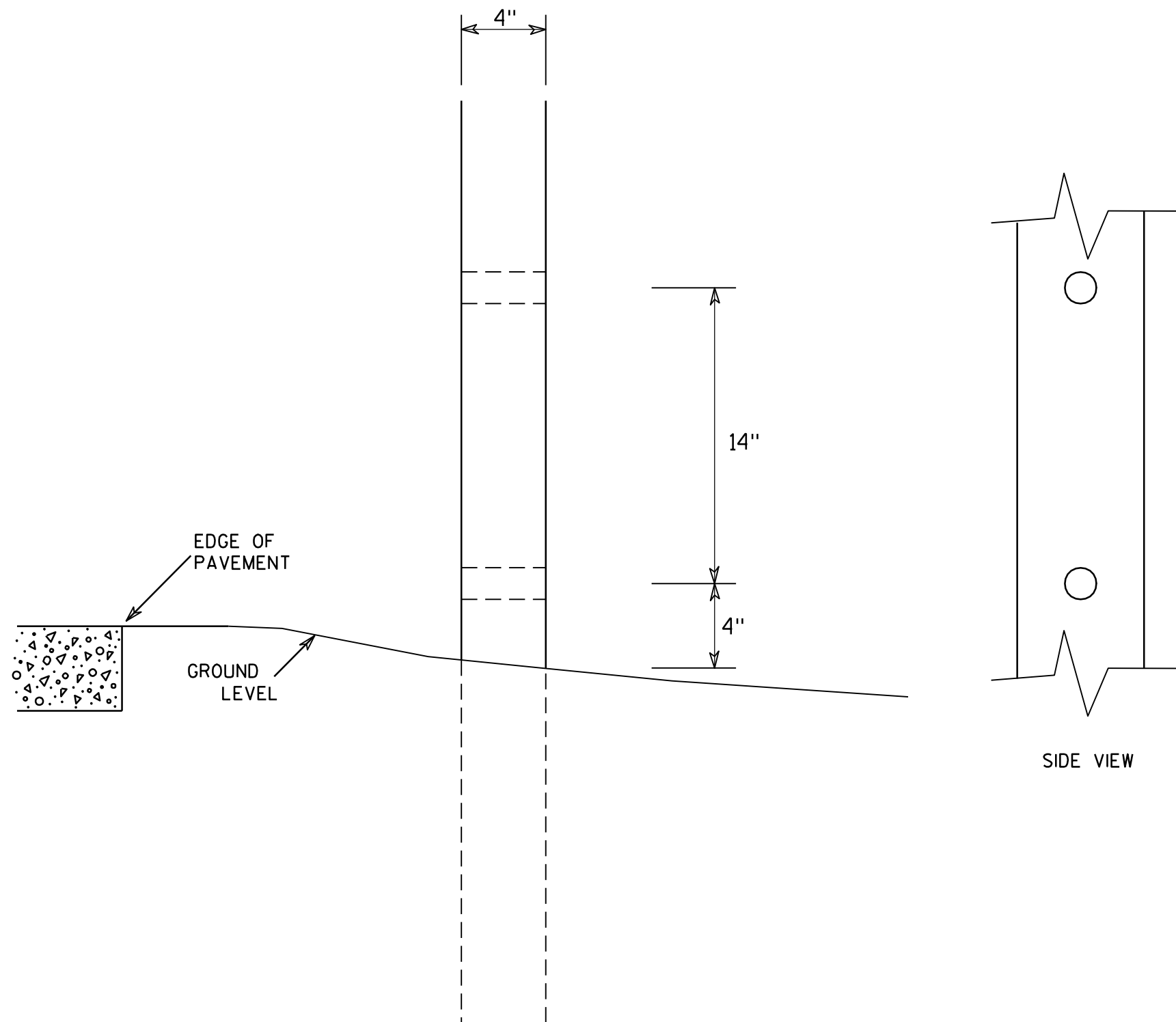
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8



7

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

**4 X 6 WOOD POST  
MODIFICATIONS**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

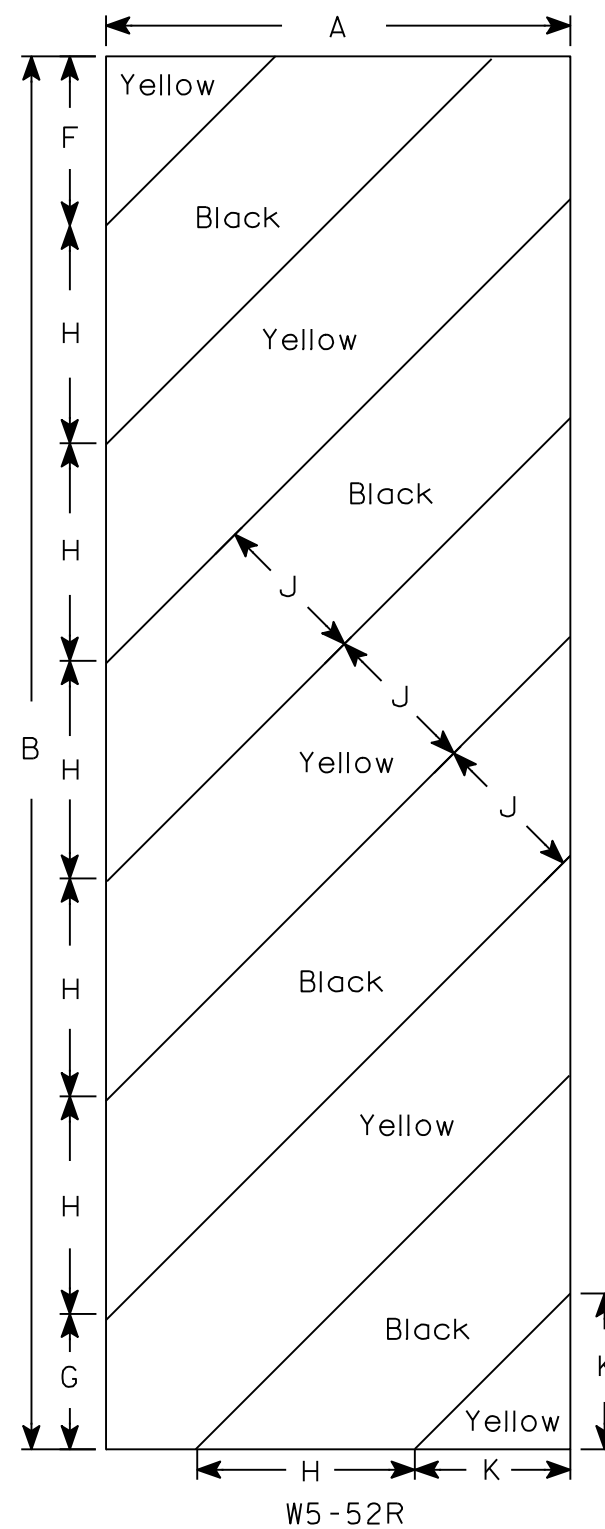
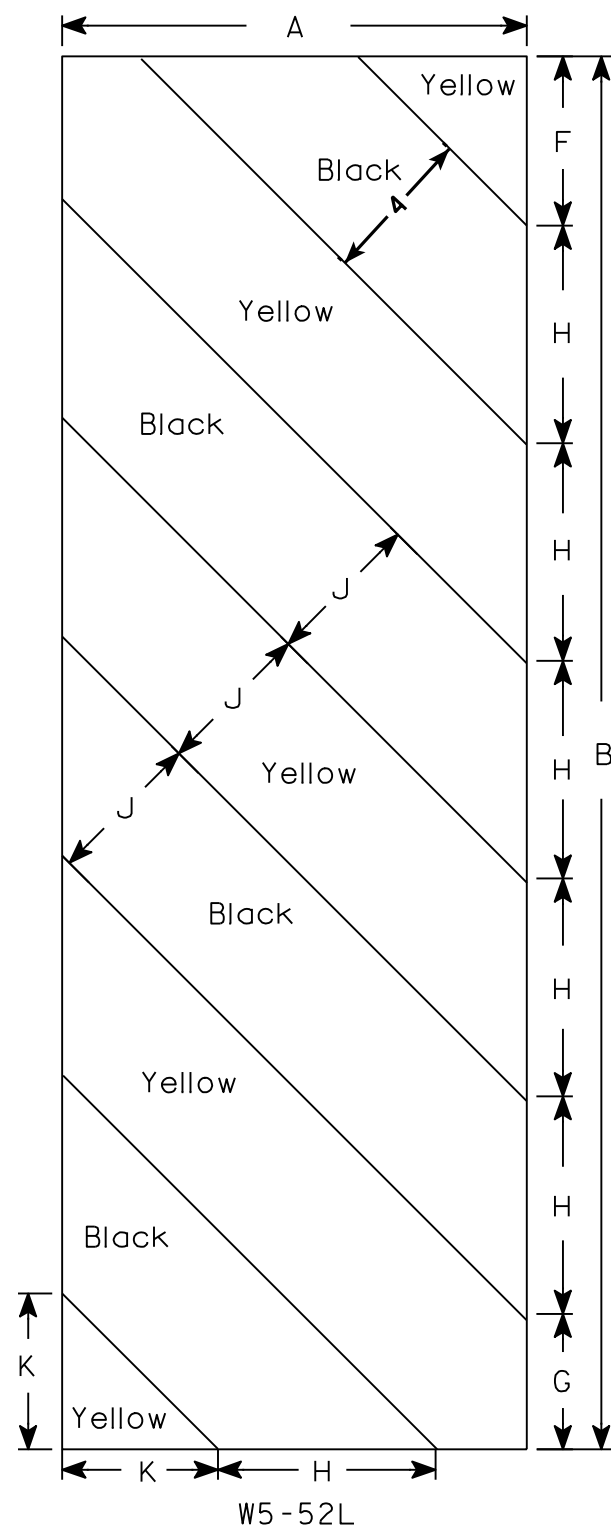
HWY:

COUNTY:

SHEET NO:

E





## NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
  - Background - Yellow
  - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch  
for State Traffic Engineer  
DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

LIVE LOAD:

DESIGN LOADING \_\_\_\_\_ HL-93  
INVENTORY RATING FACTOR \_\_\_\_\_ RF = 1.19  
OPERATING RATING FACTOR \_\_\_\_\_ RF = 1.55  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) \_\_\_\_\_ 250 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY \_\_\_\_\_  
SLAB \_\_\_\_\_  $f'_c = 4,000$  PSI  
ALL OTHER \_\_\_\_\_  $f'_c = 3,500$  PSI  
BAR STEEL REINFORCEMENT, GRADE 60 \_\_\_\_\_  $f_y = 60,000$  PSI

HYDRAULIC DATA

100 YEAR FREQUENCY

$Q_{100}$  \_\_\_\_\_ 900 C.F.S.  
VEL. \_\_\_\_\_ 7.45 F.P.S.  
HW<sub>100</sub> \_\_\_\_\_ EL. 904.91  
WATERWAY AREA \_\_\_\_\_ 120.95 SQ. FT.  
DRAINAGE AREA \_\_\_\_\_ 7.1 SQ. MI.  
ROADWAY OVERTOPPING \_\_\_\_\_ N/A  
SCOUR CRITICAL CODE \_\_\_\_\_ 8

2 YEAR FREQUENCY

$Q_2$  TOTAL \_\_\_\_\_ 260 C.F.S.  
VEL. \_\_\_\_\_ 6.32 F.P.S.  
HW<sub>2</sub> \_\_\_\_\_ EL. 902.50

TRAFFIC DATA

AADT (2019) \_\_\_\_\_ 325  
AADT (2039) \_\_\_\_\_ 360  
DESIGN SPEED \_\_\_\_\_ 55 M.P.H.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE 10 3/4" x 0.250-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS\* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.

ESTIMATED LENGTH 60'-0" WEST ABUTMENT  
ESTIMATED LENGTH 60'-0" EAST ABUTMENT

\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

BENCHMARKS			
NO.	STA.	DESCRIPTION	ELEV.
1	8+45±	R/R SPIKE IN POWER POLE S.E. OF BRIDGE (@20' RT.)	904.83
2	10+17±	CHISELED MARK ON S.E. CORNER OF DECK (@12' RT.)	905.50
3	10+87±	R/R SPIKE IN POWER POLE S.W. OF BRIDGE (@17' RT.)	905.84

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. EAST ABUTMENT
6. ABUTMENT DETAILS
7. SUPERSTRUCTURE
8. SUPERSTRUCTURE DETAILS
9. RAILING TUBULAR TYPE M

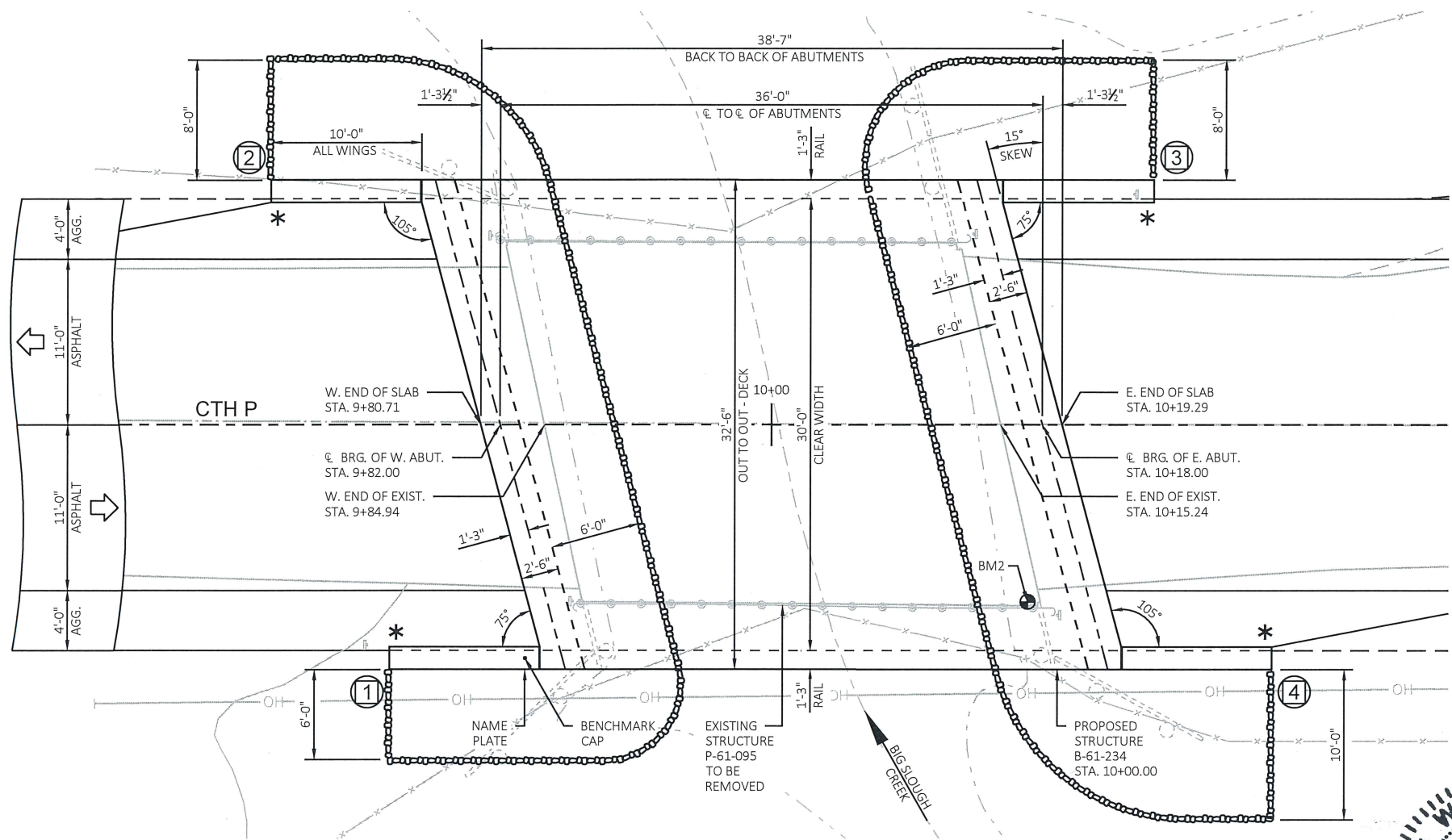
BRIDGE OFFICE CONTACT

WILLIAM DREHER  
(608) 266-8489

CONSULTANT CONTACT

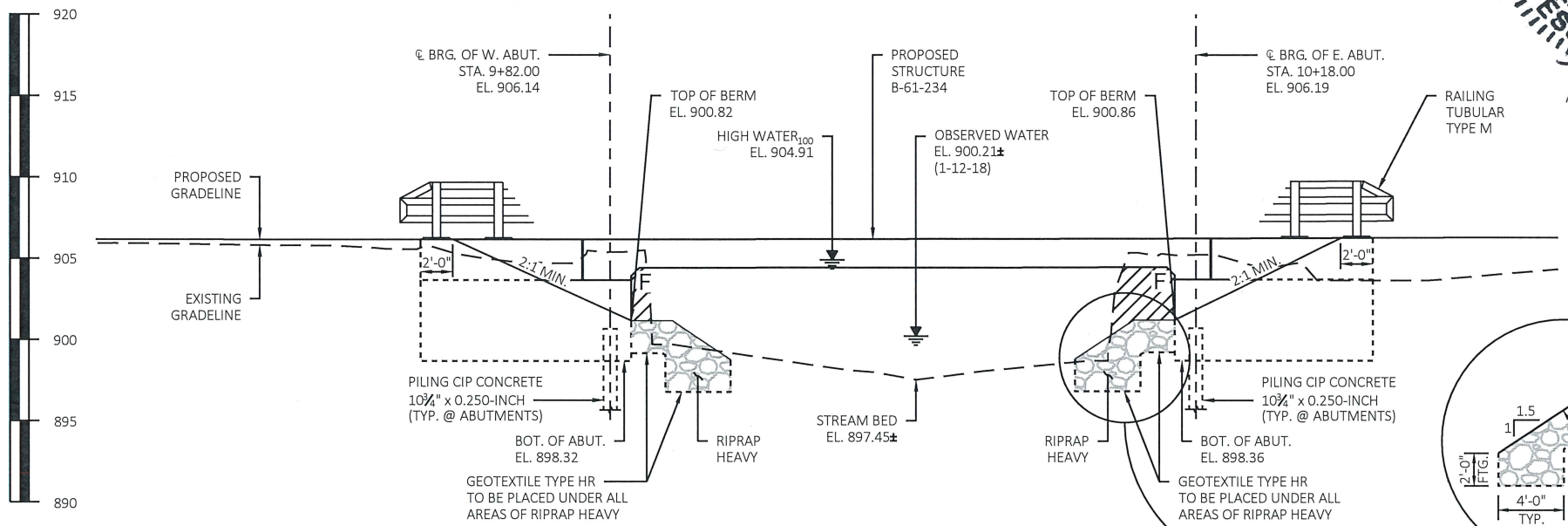
TROY L. PETERSON  
(715) 235-9081

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
<b>Cedar</b> corporation www.cedarcorp.com, 800-472-7372			
ACCEPTED	William C. Dreher, SR. CHIEF STRUCTURES DESIGN ENGINEER		11/12/18 DATE
STRUCTURE B-61-234			
CTH P OVER BIG SLOUGH CREEK			
COUNTY	TREMPEALEAU	TOWN/CITY/VILLAGE	PIGEON
DESIGN SPEC AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	ATA	DESIGN CK'D. TLP	DRAWN BY NJT PLANS CK'D. TLP
GENERAL PLAN			SHEET 1 OF 9



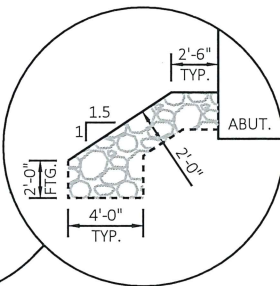
PLAN  
SINGLE SPAN - CONCRETE FLAT SLAB

INDICATES WING NUMBER  
\* PROVIDE FOR THRIE BEAM GUARD RAIL ATTACHMENT



ELEVATION  
NORMAL TO BIG SLOUGH CREEK  
(LOOKING DOWNSTREAM)

EXCAVATION IN THESE AREAS SHALL BE INCLUDED IN EXCAVATION FOR STRUCTURE (TYP.)





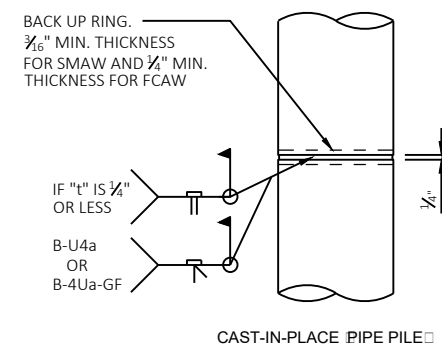
■ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.



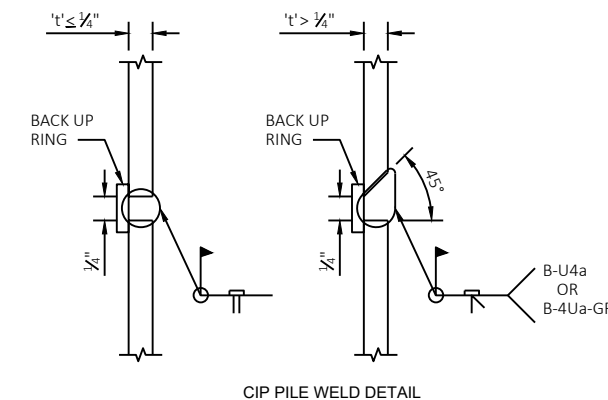
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS



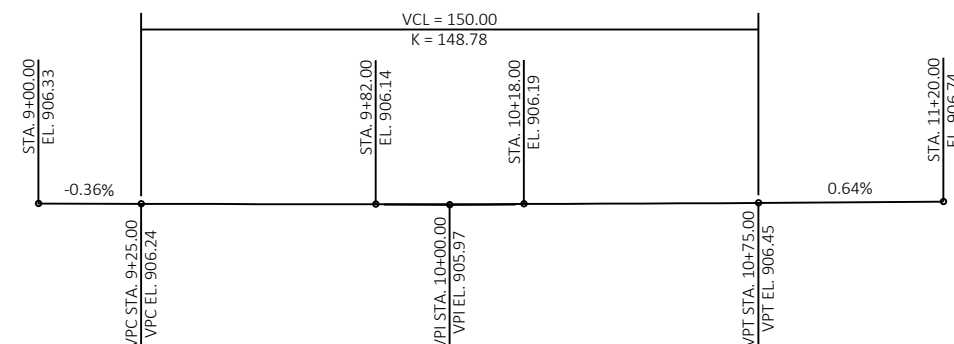
L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)  
H = AVERAGE ABUTMENT FILL HEIGHT (FT)  
EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS & 1.00 FOR TON BID ITEMS)  
 $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$   
 $V_{CY} = V_{CF} (EF)/27$   
 $V_{TON} = V_{CY} (2.0)$



CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATION.



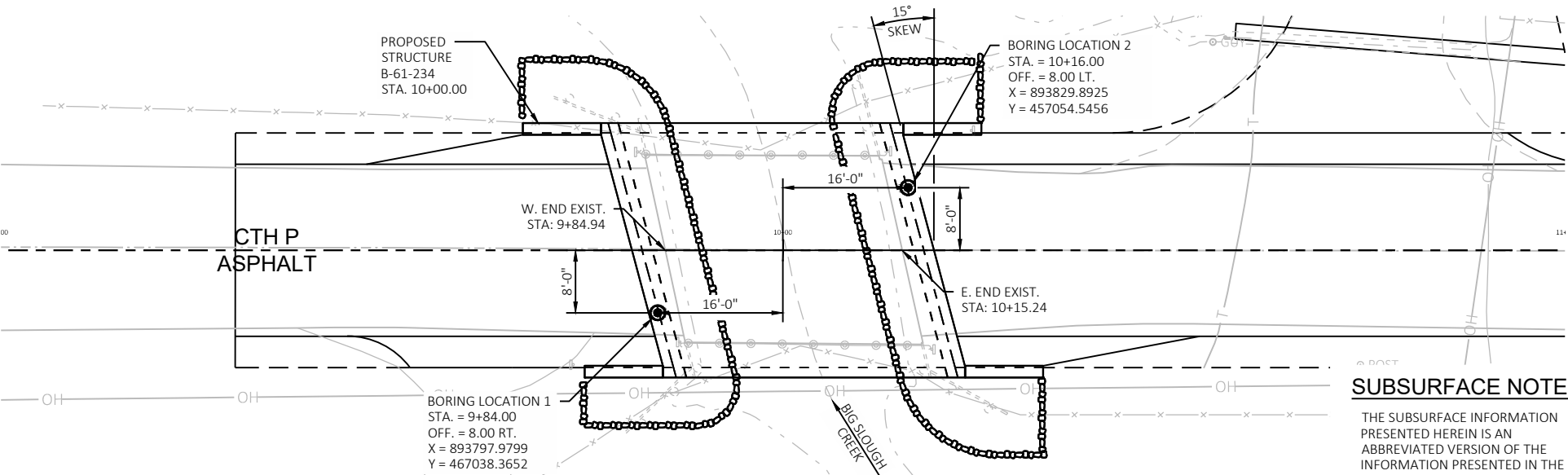
CIP PILE WELD DETAIL



PROPOSED GRADE ON CTH P

ITEM NUMBER	BID ITEMS	UNIT	WEST ABUT.	EAST ABUT.	SUPER.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA 10+00	LS	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-61-234	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	130	130	-	260
502.0100	CONCRETE MASONRY BRIDGES	CY	31.0	31.0	87.0	149.0
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	180	180
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1840	1840	-	3680
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1390	1390	15830	18610
513.4061	RAILING TUBULAR TYPE M B-61-234	LF	-	-	122	122
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	9	9	-	18
550.0500	PILE POINTS	EACH	5	5	-	10
550.2104	PILING CIP CONCRETE 10 3/4 X 0.250-INCH	LF	300	300	-	600
606.0300	RIPRAP HEAVY	CY	40	45	-	85
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	80	80	-	160
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	33	33	-	66
645.0120	GEOTEXTILE TYPE HR	SY	80	85	-	165
	NON-BID ITEMS					
	FILLER	SIZE	-	-	-	½" X ¾"





PLAN

SUBSURFACE NOTES

THE SUBSURFACE INFORMATION PRESENTED HEREIN IS AN ABBREVIATED VERSION OF THE INFORMATION PRESENTED IN THE GEOTECHNICAL ENGINEERING REPORT. REVIEW THE APPROPRIATE GEOTECHNICAL REPORT AND SOIL BORING LOGS FOR ADDITIONAL SUBSURFACE INFORMATION.

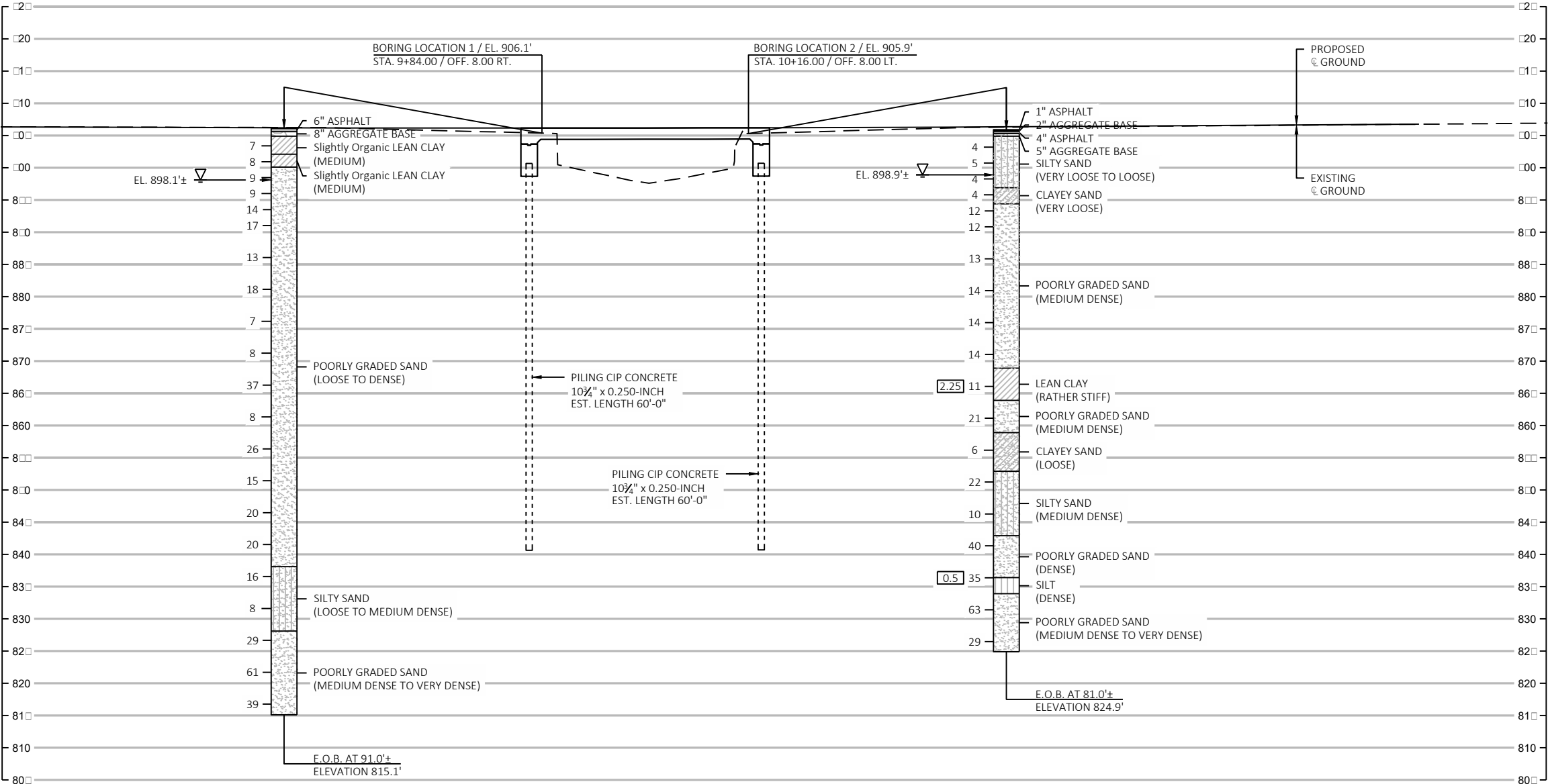
BORINGS & REPORT COMPLETED BY:

CHOSEN VALLEY TESTING, INC.

WISCONSIN OFFICE  
135 BUCKNER PLACE  
LA CROSSE, WI 54603  
(608) 782-5505

MINNESOTA OFFICE  
1410 7TH STREET NW  
ROCHESTER, MN 55901  
(507) 281-0968

BORINGS PERFORMED ON:  
12/18/2017- B1 & B2



ELEVATION

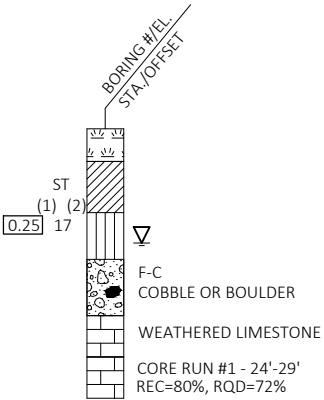
STATE PROJECT NUMBER

7377-00-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▼ AFTER DRILLING

ABBREVIATIONS

F-Fine M-Medium C-Coarse st-shelby tube

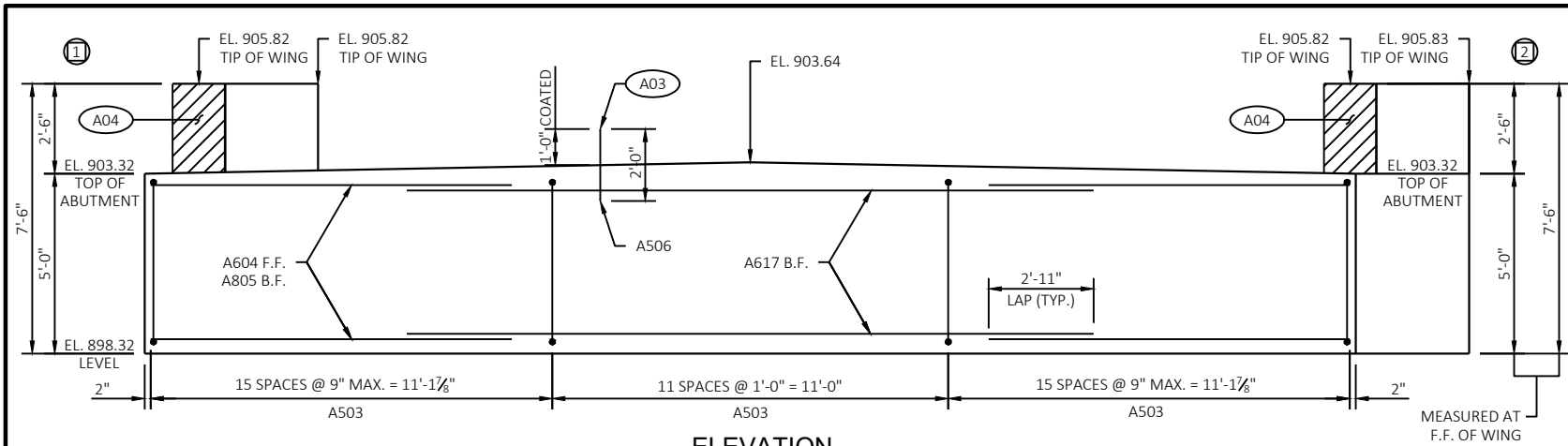
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

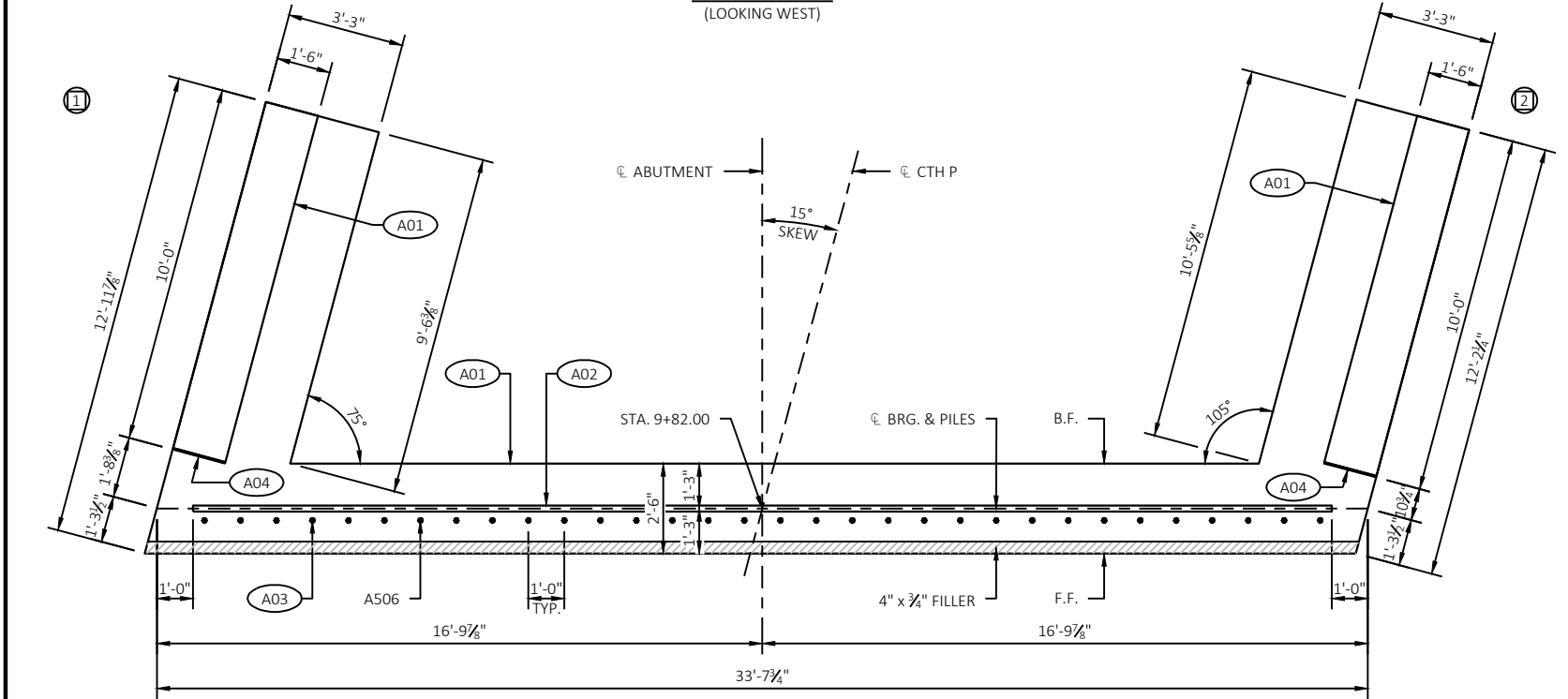
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-234			
DRAWN BY		NJT	PLANS CK'D. TLP
SUBSURFACE EXPLORATION		SHEET 3 OF 9	

SCALE = 1:1

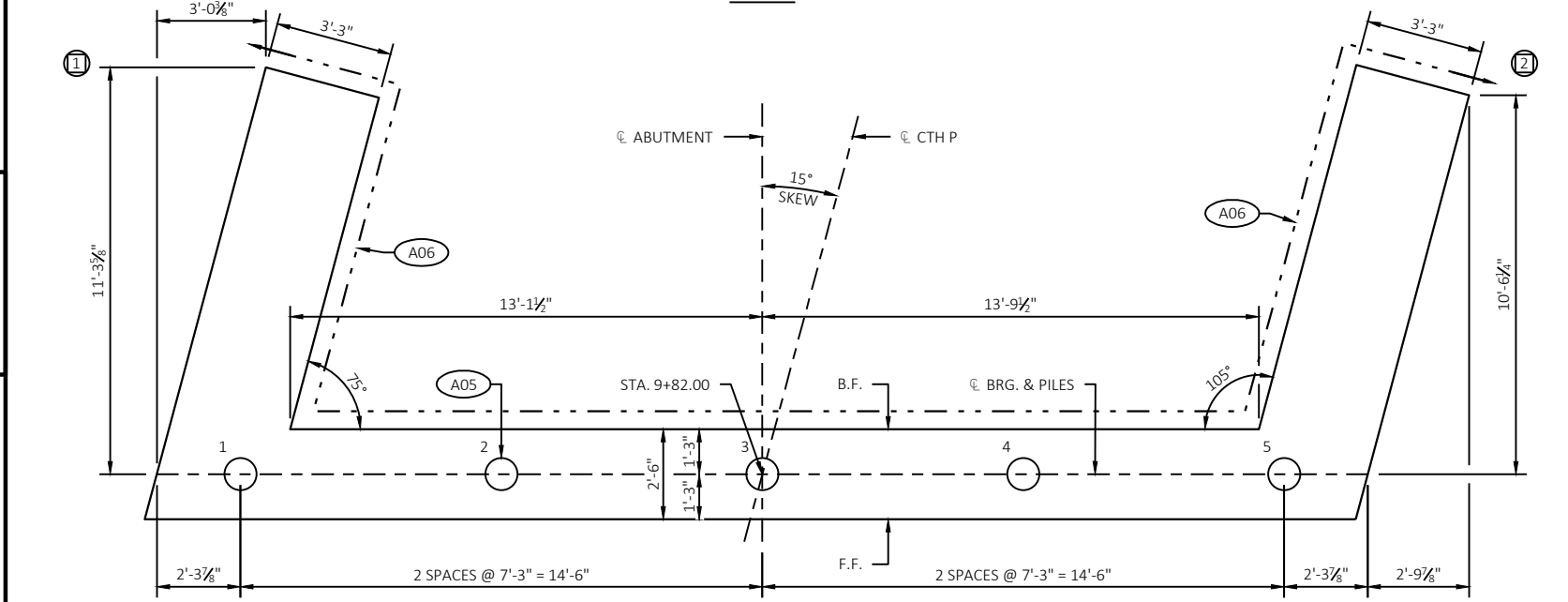




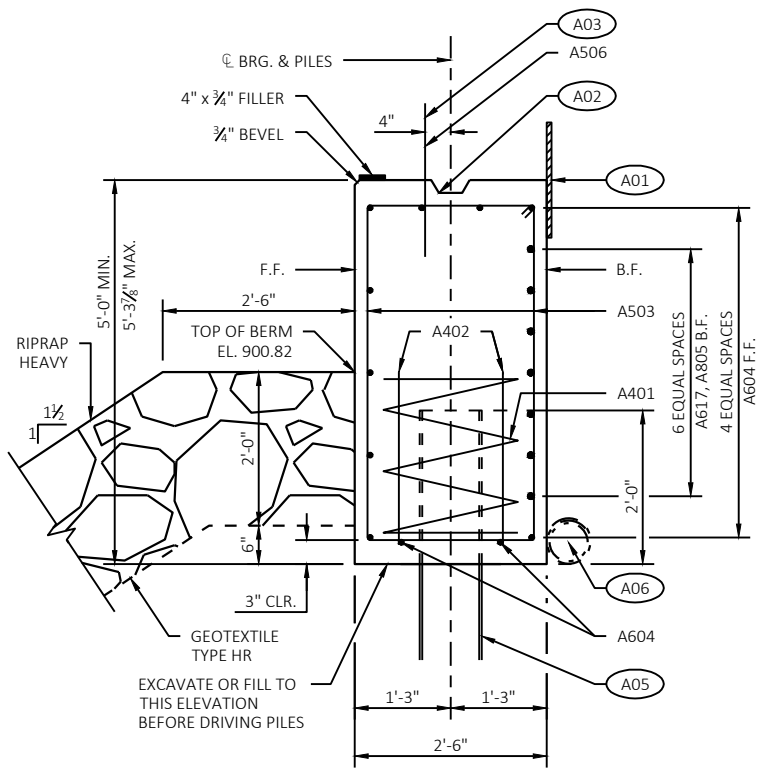
ELEVATION  
(LOOKING WEST)



PLAN

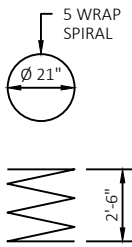


PILE PLAN

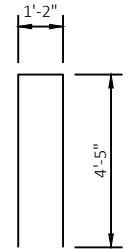


\* ALL HORIZONTAL BARS NOT LABELED ARE A604

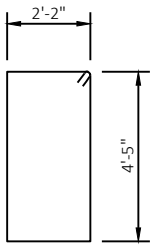
SECTION THRU BODY



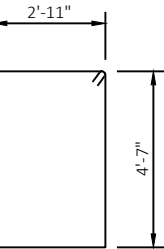
A401



A603



A03



A010

STATE PROJECT NUMBER

7377-00-71

BILL OF BARS

1840#	UNCOATED	1390#	COATED		
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES
A401		5	28'-0"	X	
A402		10	2'-3"		
A503		42	13'-9"	X	
A604		11	33'-3"		
A805		14	10'-0"		
A506	X	32	2'-0"		
A607	X	4	9'-8"		
A408	X	10	9'-8"		
A609	X	28	9'-8"	X	
A510	X	22	15'-6"	X	
A511	X	6	12'-0"		
A512	X	6	11'-9"		
A613	X	6	11'-6"		
A614	X	6	12'-5"		
A615	X	2	11'-11"		
A616	X	2	11'-11"		
A617		7	19'-1"		

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

NOTE: B.F. = BACK FACE  
F.F. = FRONT FACE

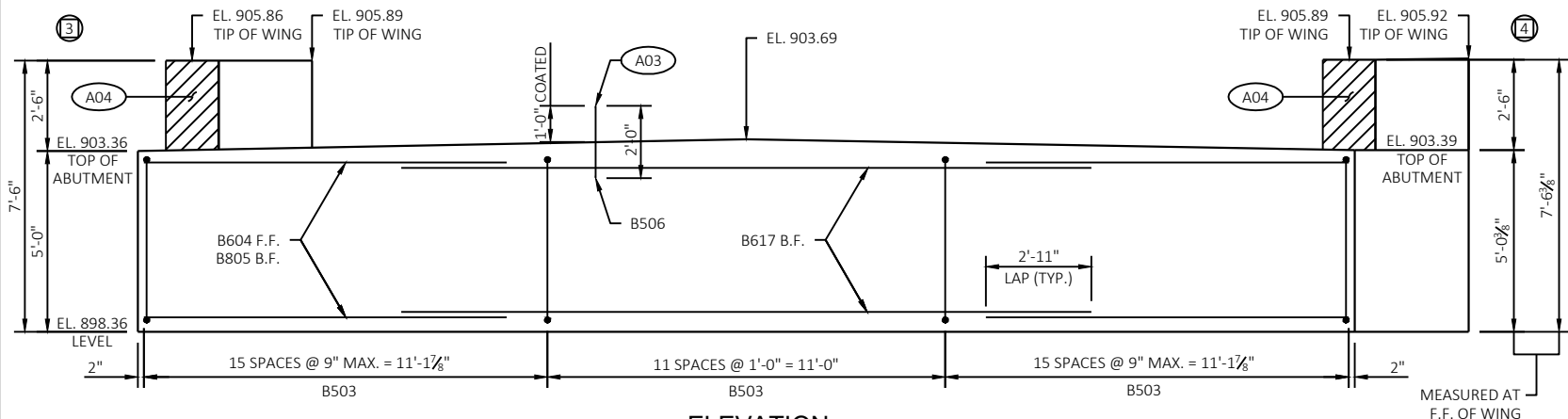
LEGEND

- INDICATES WING NUMBER
- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A02 KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
- A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- A04 SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A05 PILING C.I.P. 10 3/4" x 0.250-INCH WITH A REQ'D DRIVING RESISTANCE OF 130 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 60'-0"
- A06 PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

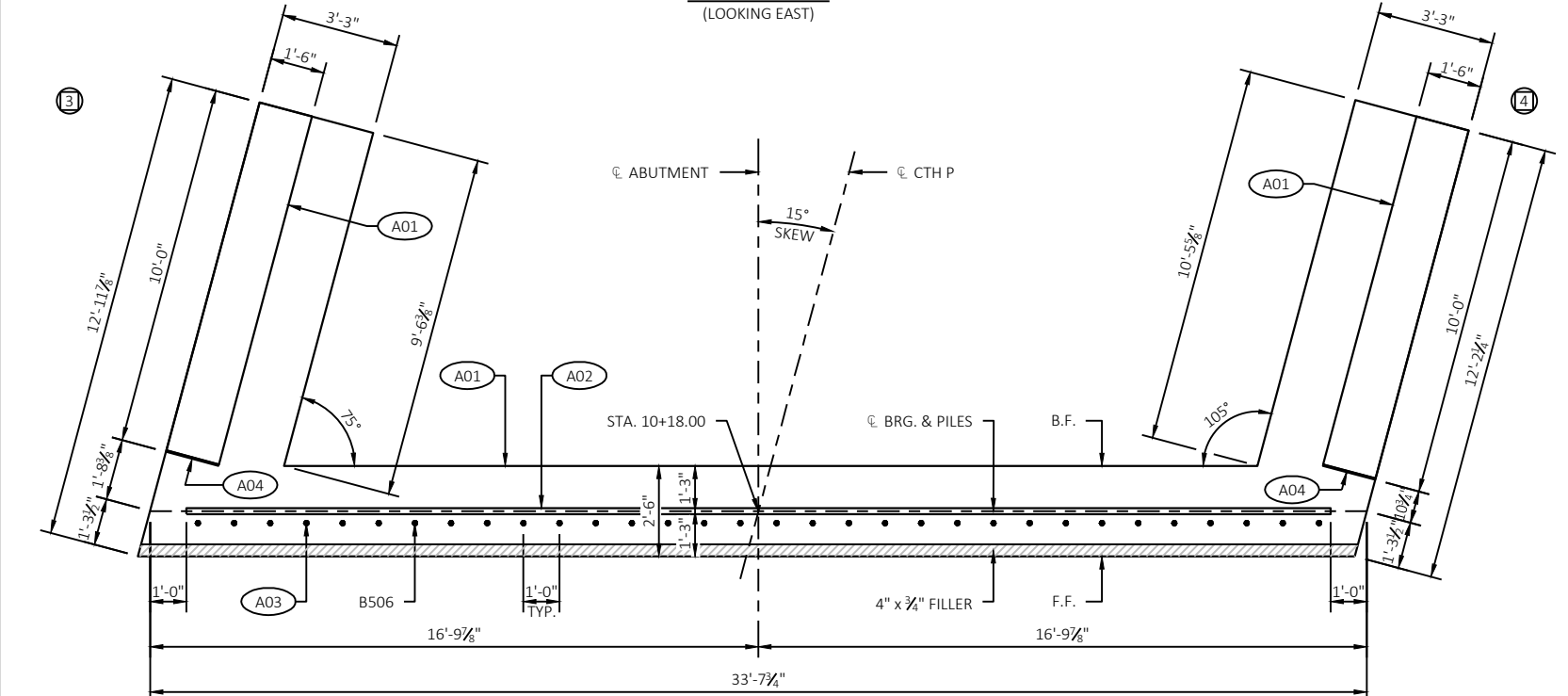
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-234			
	DRAWN BY	NJT	PLANS CK'D. TLP
WEST ABUTMENT		SHEET 4 OF 9	

SCALE =

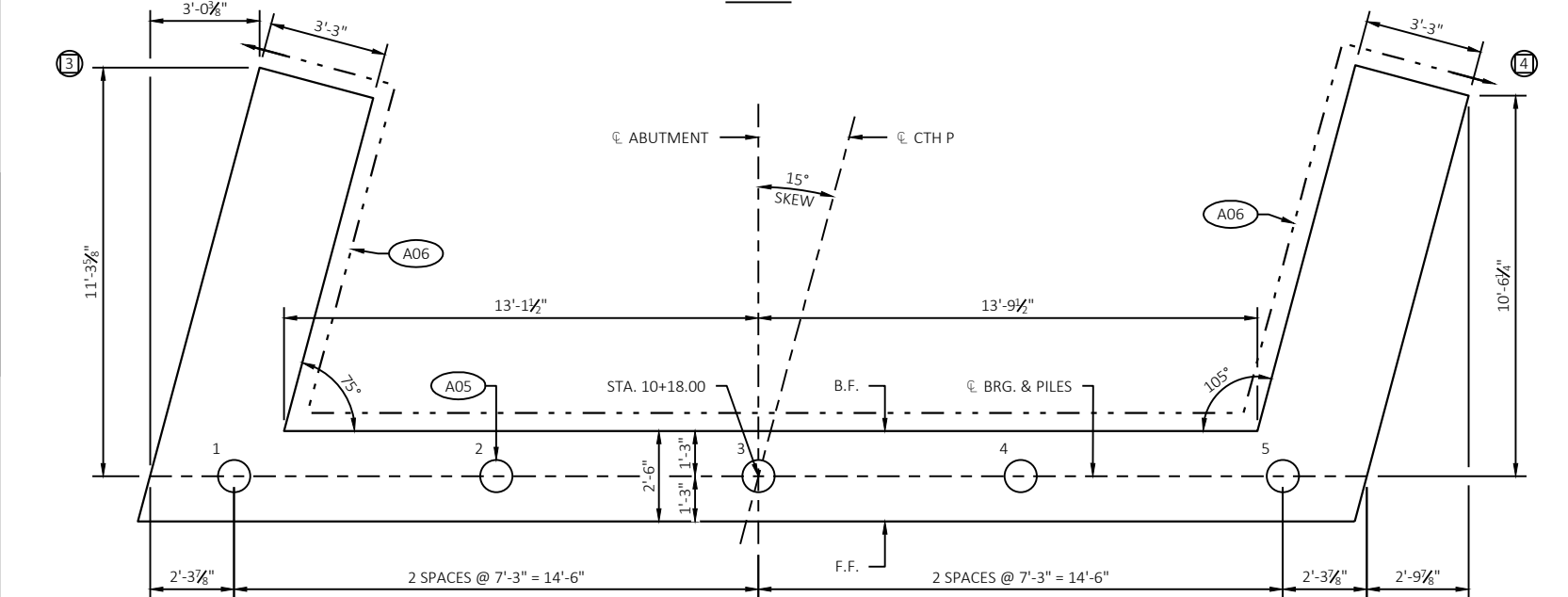




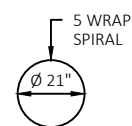
ELEVATION  
(LOOKING EAST)



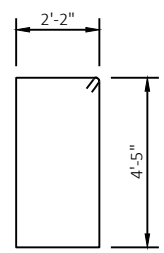
PLAN



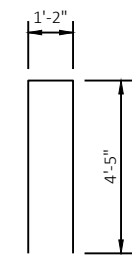
PILE PLAN



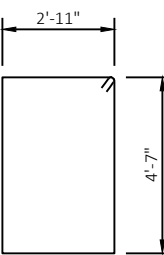
B401



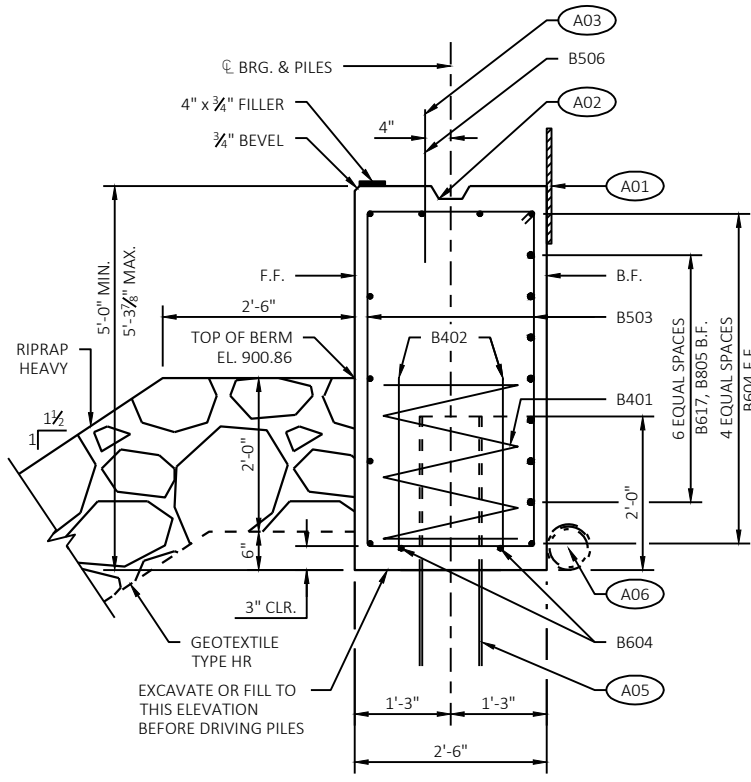
B03



B600



B010



SECTION THRU BODY

\* ALL HORIZONTAL BARS NOT LABELED ARE A604

STATE PROJECT NUMBER

7377-00-71

BILL OF BARS

1840#	UNCOATED	1390#	COATED		
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES
B401		5	28'-0"	X	
B402		10	2'-3"		
B503		42	13'-9"	X	
B604		11	33'-3"		
B805		14	10'-0"		
B506	X	32	2'-0"		
B607	X	4	9'-8"		
B408	X	10	9'-8"		
B609	X	28	9'-8"	X	
B510	X	22	15'-6"	X	
B511	X	6	12'-0"		
B512	X	6	11'-9"		
B613	X	6	11'-6"		
B614	X	6	12'-5"		
B615	X	2	11'-11"		
B616	X	2	11'-11"		
B617		7	19'-1"		

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

NOTE: B.F. = BACK FACE  
F.F. = FRONT FACE

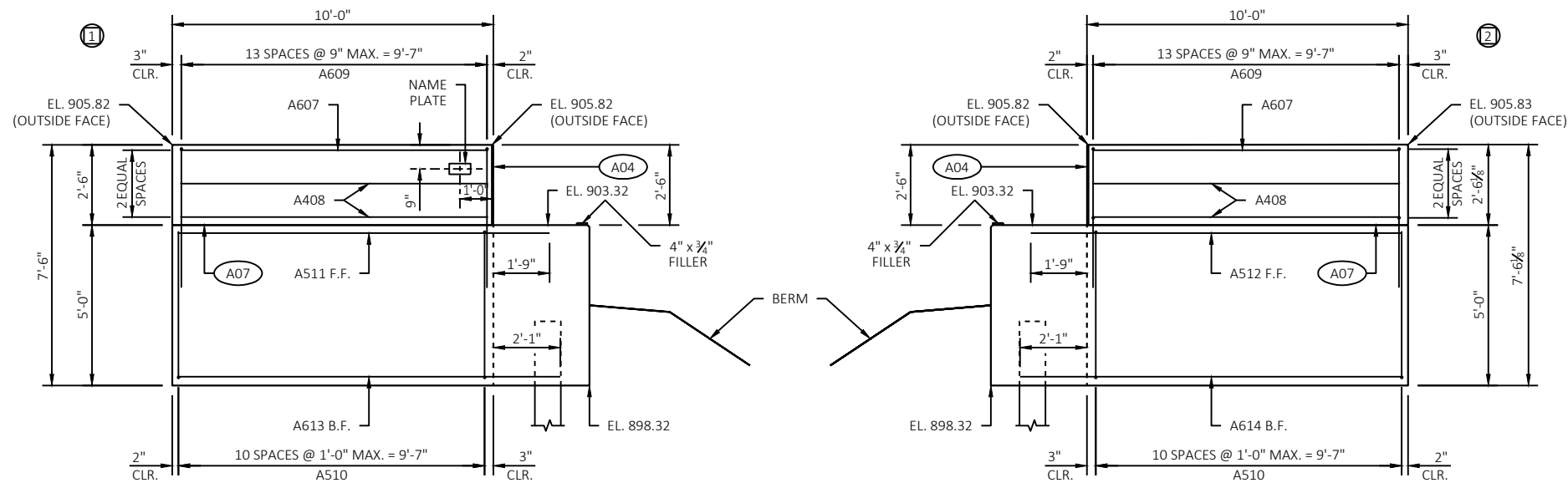
LEGEND

- INDICATES WING NUMBER
- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A02 KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
- A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- A04 SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A05 PILING C.I.P. 10 3/4" x 0.250-INCH WITH A REQ'D DRIVING RESISTANCE OF 130 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 60'-0"
- A06 PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

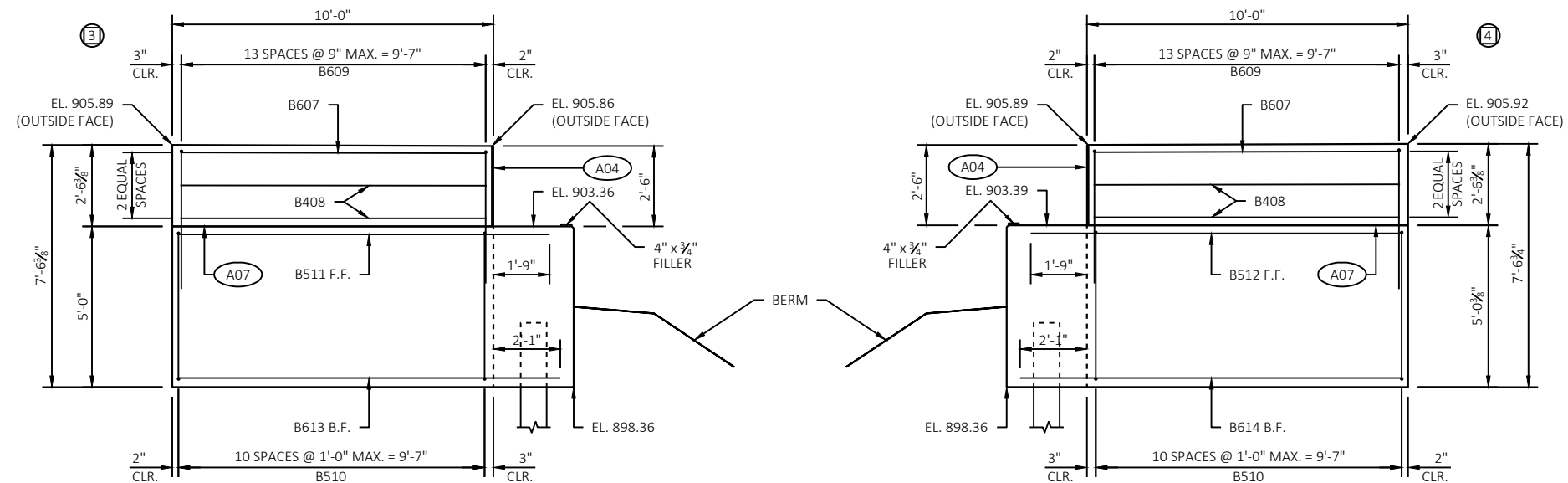
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-234			
DRAWN BY		NJT	PLANS CK'D. TLP
EAST ABUTMENT		SHEET 5 OF 9	

SCALE =

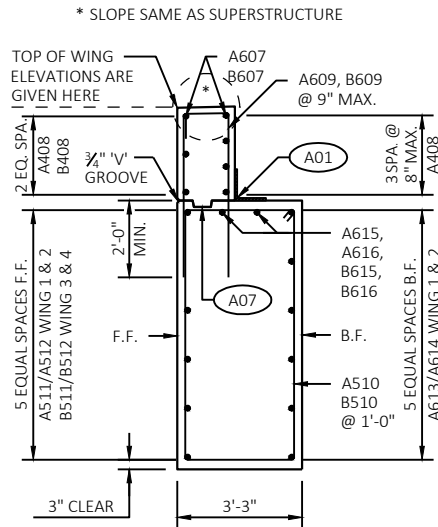




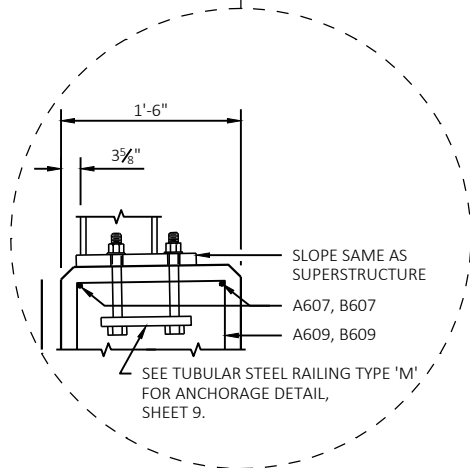
WEST ABUTMENT WINGS



EAST ABUTMENT WINGS



TYPICAL SECTION THRU WING



\*SPACE A609 & B609 BARS TO MISS ANCHORS FOR RAIL POSTS

SECTION AT TOP OF WING

NOTE: B.F. = BACK FACE  
F.F. = FRONT FACE

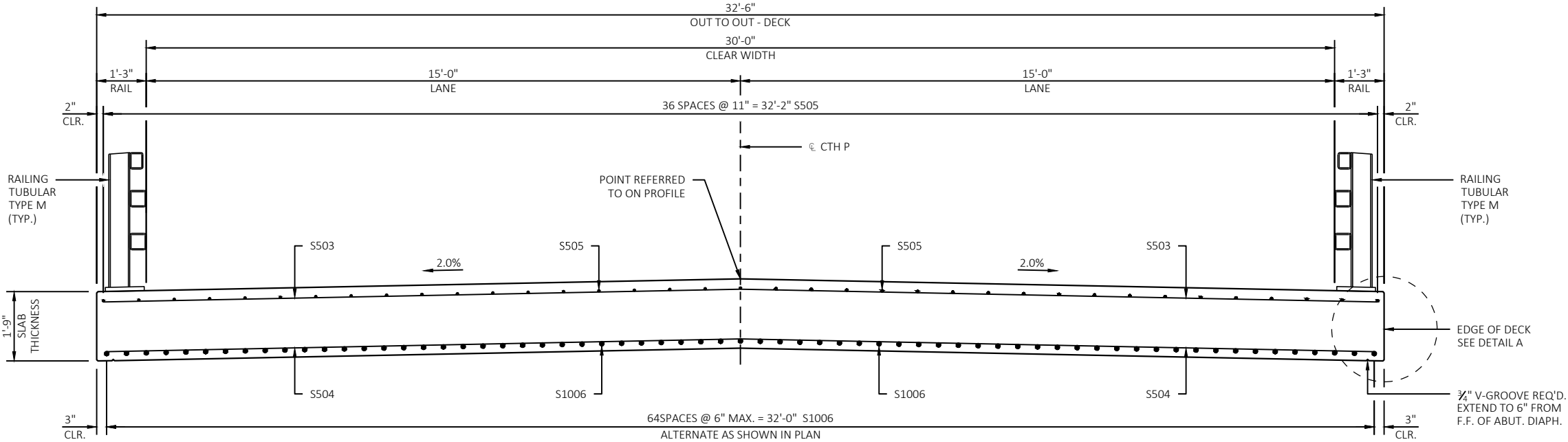
LEGEND

- INDICATES WING NUMBER
- 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2 X 6. (18" R.M.W. AT B.F. AND 3/4" "V" GROOVE AT F.F. OF WING WALL IF JOINT IS USED).

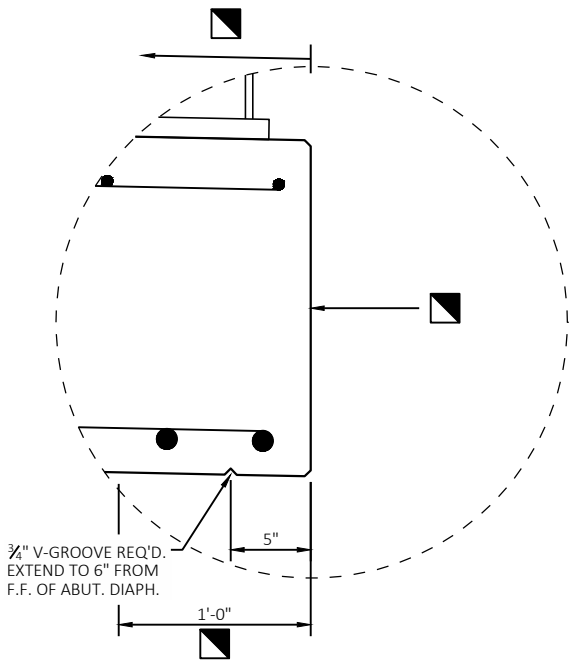
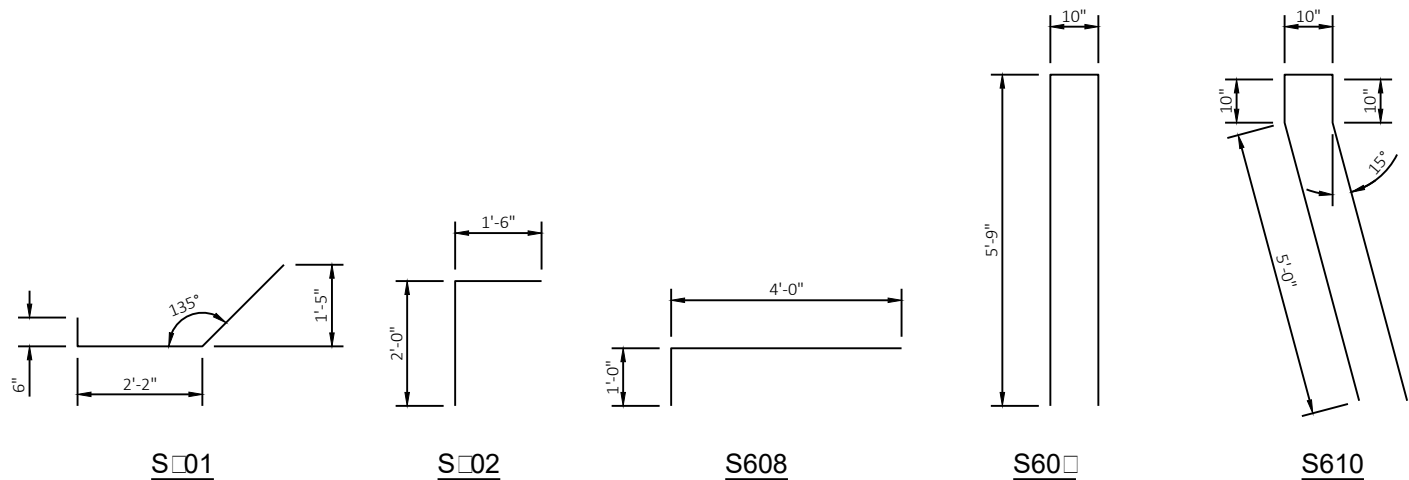
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-61-234			
DRAWN BY		NJT	PLANS CK'D. TLP
ABUTMENT DETAILS		SHEET 6 OF 9	

SCALE =

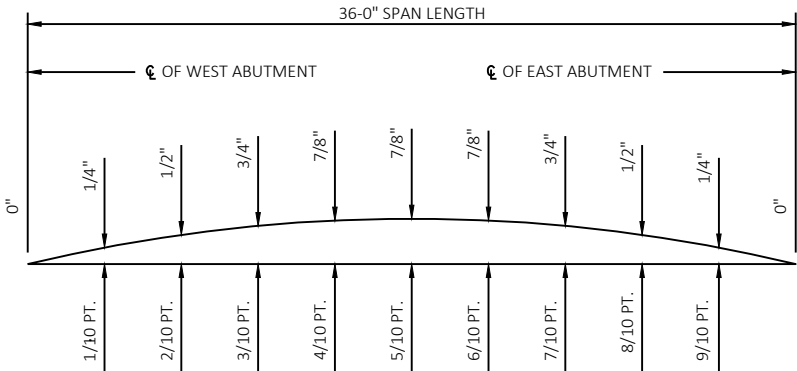




CROSS SECTION THRU ROADWAY



DETAIL A  
RAILING NOT SHOWN FOR CLARITY



CAMBER DIAGRAM

TOP OF DECK ELEVATIONS

LOCATION	WEST ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	EAST ABUT.
NORTH EDGE OF DECK	905.82	905.82	905.82	905.82	905.82	905.83	905.83	905.84	905.84	905.85	905.86
CL OF BRIDGE DECK	906.14	906.14	906.15	906.15	906.15	906.16	906.16	906.17	906.18	906.18	906.19
SOUTH EDGE OF DECK	905.82	905.82	905.82	905.83	905.83	905.84	905.85	905.85	905.86	905.87	905.88

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

STATE PROJECT NUMBER

7377-00-71

BILL OF BARS

15830# COATED

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	66	4'-6"	X		AT END OF DECK
S502	X	66	3'-6"	X		AT END OF DECK
S503	X	47	33'-3"			SLAB, TOP, TRANSVERSE
S504	X	55	33'-3"			SLAB, BOTTOM, TRANSVERSE
S505	X	37	38'-3"			SLAB, TOP, LONGITUDINAL
S1006	X	65	33'-2"			SLAB, BOTTOM, LONGITUDINAL
S607	X	40	6'-0"	X		AT INTERIOR RAIL POSTS
S608	X	16	5'-0"	X		AT END RAIL POSTS
S609	X	20	12'-0"	X		AT INTERIOR RAIL POSTS
S610	X	8	12'-0"	X		AT END RAIL POSTS

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

GENERAL NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS TO BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE CL OF SUBSTRUCTURE UNITS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

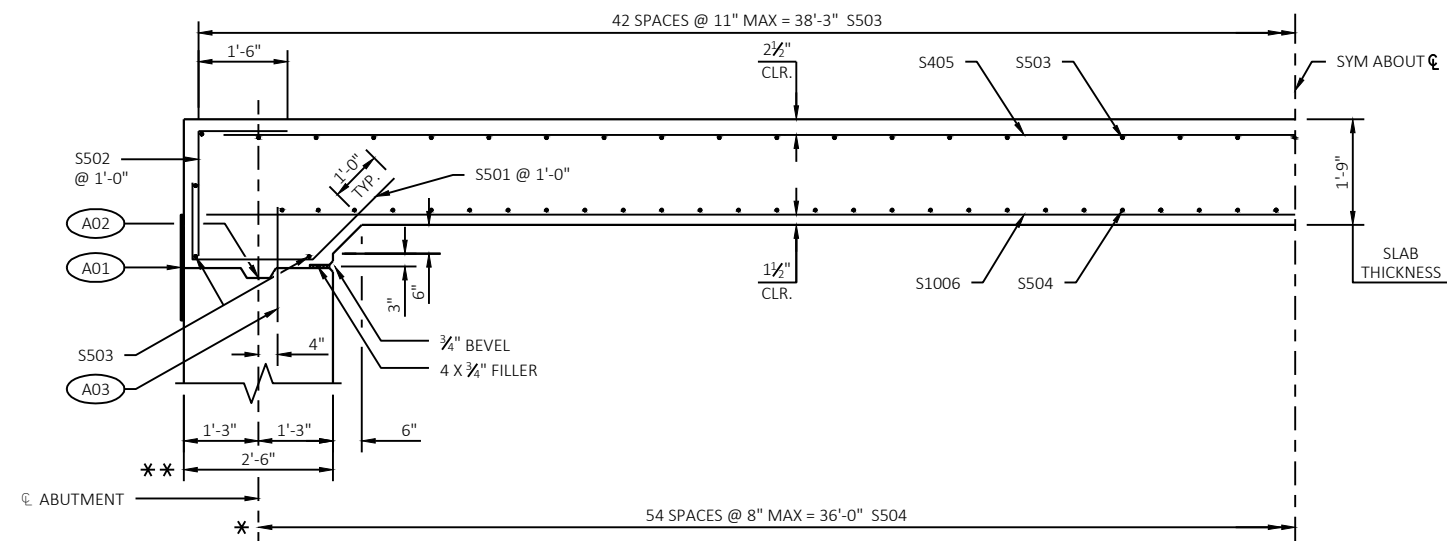
CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTIONS ONLY EQUAL APPROXIMATELY 1/3 OF CAMBER VALUES SHOWN.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATION AT THE CL OF ABUTMENTS, AND AT 5/10 PTS. TO VERIFY CAMBER, TAKE ELEVATIONS ALONG GUTTER LINES, AND CROWN OR CL.

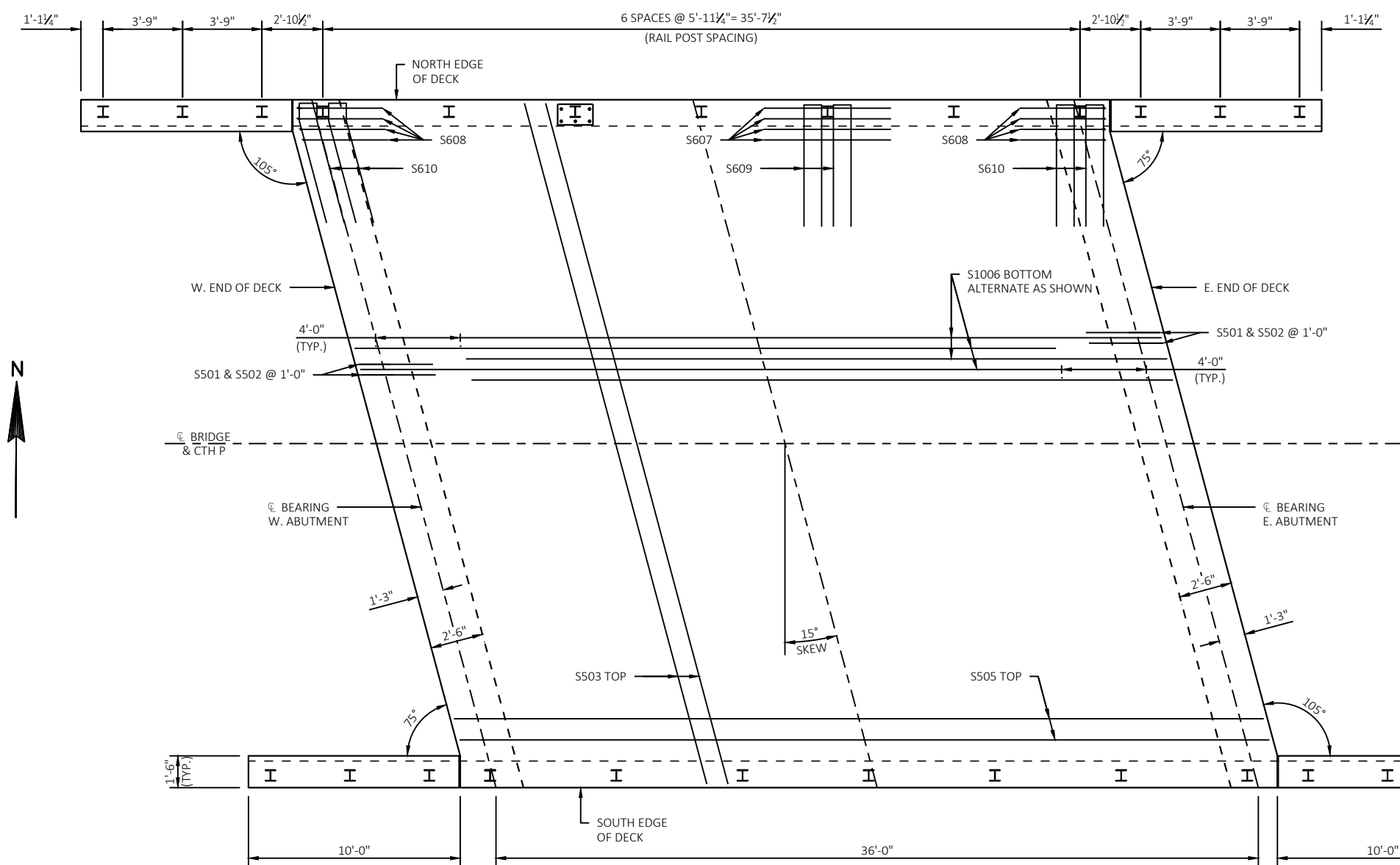
COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER THE STANDARD SPECIFICATIONS. PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE TOP AND EXTERIOR EXPOSED FACE OF WINGS AND THE END 1'-0" OF THE FRONT.

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SUPERSTRUCTURE			SHEET 7 OF 9





PART LONGITUDINAL SECTION



PLAN

## LEGEND

- A01 18" RUBBERIZED MEMBRANE WATERPROOFING (R.M.W). SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.
- A02 KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2 X 6.
- A03 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SET HAS TAKEN PLACE.

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DRAWN BY		NJT	PLANS CK'D. TLP
SUPERSTRUCTURE DETAILS		SHEET 8 OF 9	

SCALE =



- ① W6 x 25 with  $1\frac{1}{8}$ " x  $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR ANCHOR BOLTS NO. 3. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE  $1\frac{1}{4}$ " x  $11\frac{3}{4}$ " x  $1'-8"$  WITH  $1\frac{5}{16}$ " x  $1\frac{1}{2}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 -  $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" & PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE  $1'-9"$  LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS  $> 16"$  USE  $1'-3"$  LONG. USE  $10\frac{3}{4}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④  $\frac{5}{8}$ " x  $11"$  x  $1'-8"$  ANCHOR PLATE (GALVANIZED) WITH  $1\frac{3}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥  $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT,  $\frac{3}{16}$ " x  $1\frac{5}{8}$ " x  $1\frac{3}{8}$ " WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦  $\frac{1}{2}$ " THICK BACK-UP PLATE WITH 2 -  $\frac{7}{8}$ " x  $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM  $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT".
- ⑩  $\frac{3}{8}$ " x  $3\frac{3}{8}$ " x  $2'-4"$  PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A  $\frac{3}{8}$ " x  $2\frac{5}{8}$ " x  $2'-4"$  PLATE USED IN NO. 5,  $\frac{3}{8}$ " x  $3\frac{3}{8}$ " x  $2'-4"$  PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE  $1\frac{5}{16}$ " x  $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND  $1\frac{5}{16}$ " x  $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫  $\frac{7}{8}$ " DIA. x  $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- ⑬  $\frac{3}{8}$ " x  $8"$  x  $1'-6"$  PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭  $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-61-234" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 ksi. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/2 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

RDWY. OPENING OR 2½" MIN. FOR STRIP SEAL  
EXP. JOINT & ½" OPENING FOR A1 ABUTMENT.

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		DRAWN BY	NJT	PLANS CK'D.	TLP
TUBULAR STEEL RAILING TYPE M				SHEET 9 OF 9	

8

8



LOCATION MUST BE  
SHOWN ON SHOP DRAWINGS

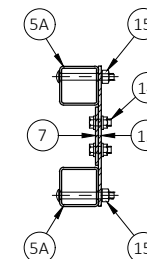


NOTE: CONNECTIONS AT LOWER RAILS SHOWN.  
CONNECTIONS AT TOP RAIL SIMILAR.

## TYPICAL RAIL TO POST CONNECTIONS



THREE BEAM RAIL ATTACHMENT



## SECTION C-C



THREE BEAM RAIL ATTACHMENT



POST SHIM  
DETAIL



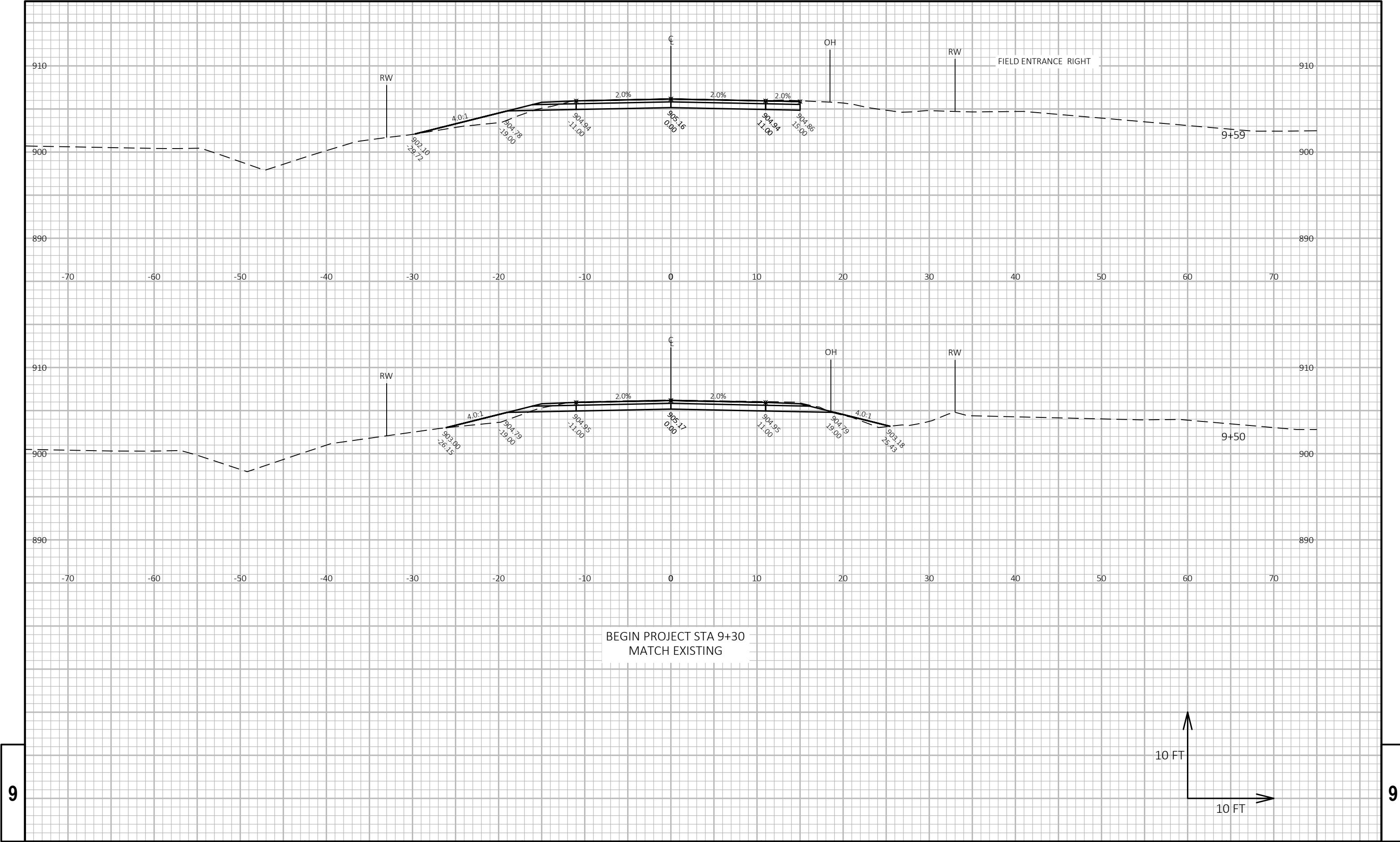


CTH P - INCREMENTAL VOLUME

STATION	DISTANCE FT	END AREA			COMMON				FILL		MASS HAUL CY (3)
		COMMON SF	FILL SF	SALVAGED/UNUSABLE PAVEMENT MATERIAL SF (1)	RAW CY	1.0 ADJ CY	SALVAGED/UNUSABLE PAVEMENT MATERIAL CY	AVAILABLE MATERIAL CY (2)	RAW CY	1.3 ADJ CY	
9+30		28.3	0.0	10.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
9+50	30	33.3	6.2	10.0	18.5	18.5	11.1	7.4	3.4	4.5	2.9
9+81	31	33.3	6.2	10.0	35.4	35.4	11.5	23.9	7.1	9.3	14.6
BRIDGE GAP											
10+19		25.2	28.8	10.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
10+50	31	25.2	28.8	10.0	28.9	28.9	11.5	17.5	33.1	43.0	-25.5
11+00	50	28.1	43.3	10.0	49.4	49.4	18.5	30.8	66.8	86.8	-56.0
11+20	20	27.6	0.0	10.0	20.6	20.6	7.4	13.2	16.0	20.8	-7.6
		COLUMN TOTALS			152.8		60.0	92.8	126.4	164.4	-71.6

- 1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON.  
2) AVAILABLE MATERIAL = CUT MINUS THE SALVAGED/UNUSABLE PAVEMENT MATERIAL  
3) THE MASS HAUL = A + OR - QUANTITY CALCULATED FOR THE DIVISON. A POSITIVE QUANTITY INDICATES AN EXCESS OF MATERIAL.





BEGIN PROJECT STA 9+30  
MATCH EXISTING

9

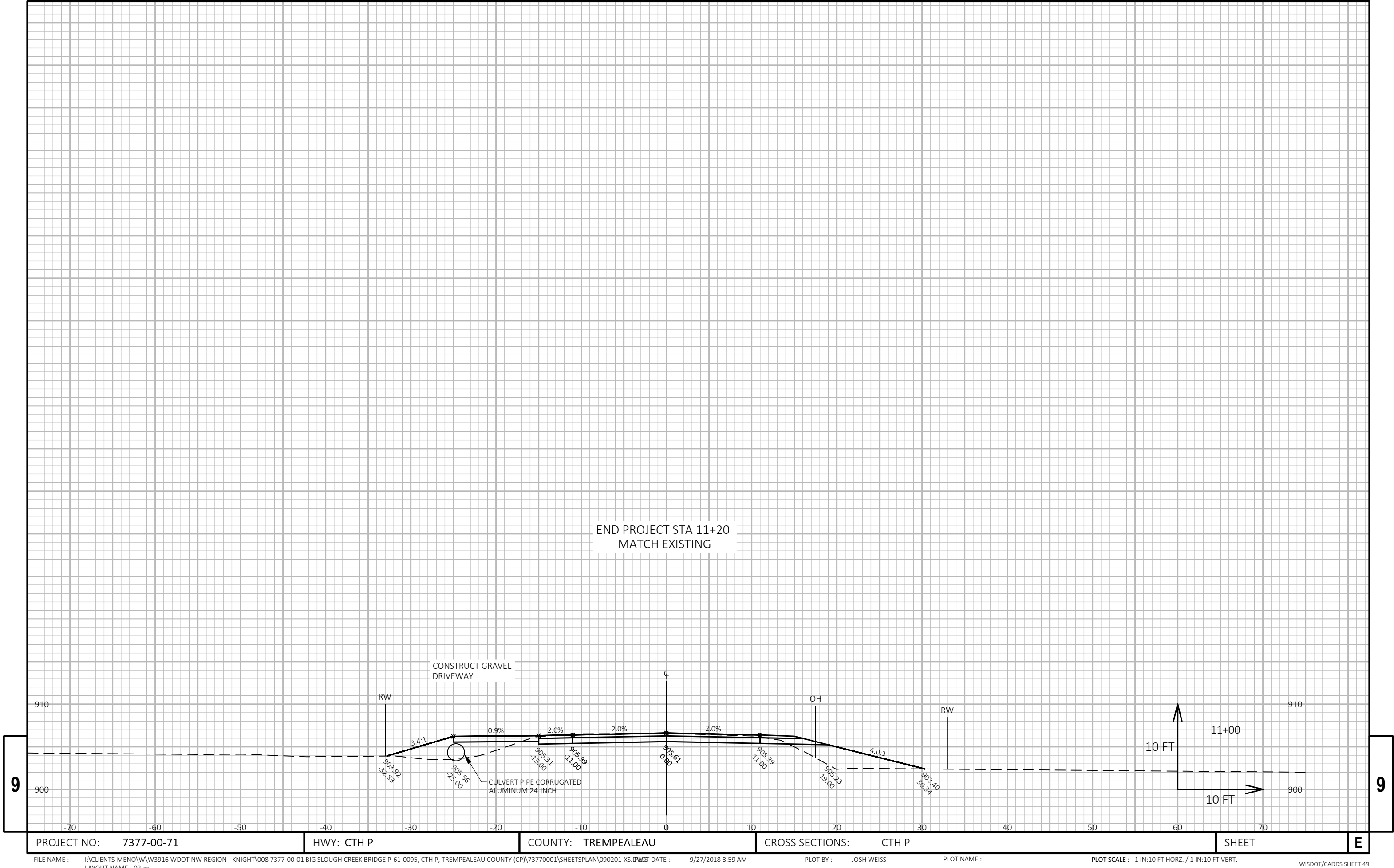
9

PROJECT NO: 7377-00-71	HWY: CTH P	COUNTY: TREMPEALEAU	CROSS SECTIONS: CTH P	SHEET	E
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## ***Wisconsin Department of Transportation***

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