

MARCH 2019

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 62



DESIGN DESIGNATION

A.A.D.T.	2019	=	2300
A.A.D.T.	2039	=	2800
D.H.V.	2039	=	336
D.D.		=	60/40
T.		=	3.1%
DESIGN SPEED		=	30 MPH
ESALS		=	130,000

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

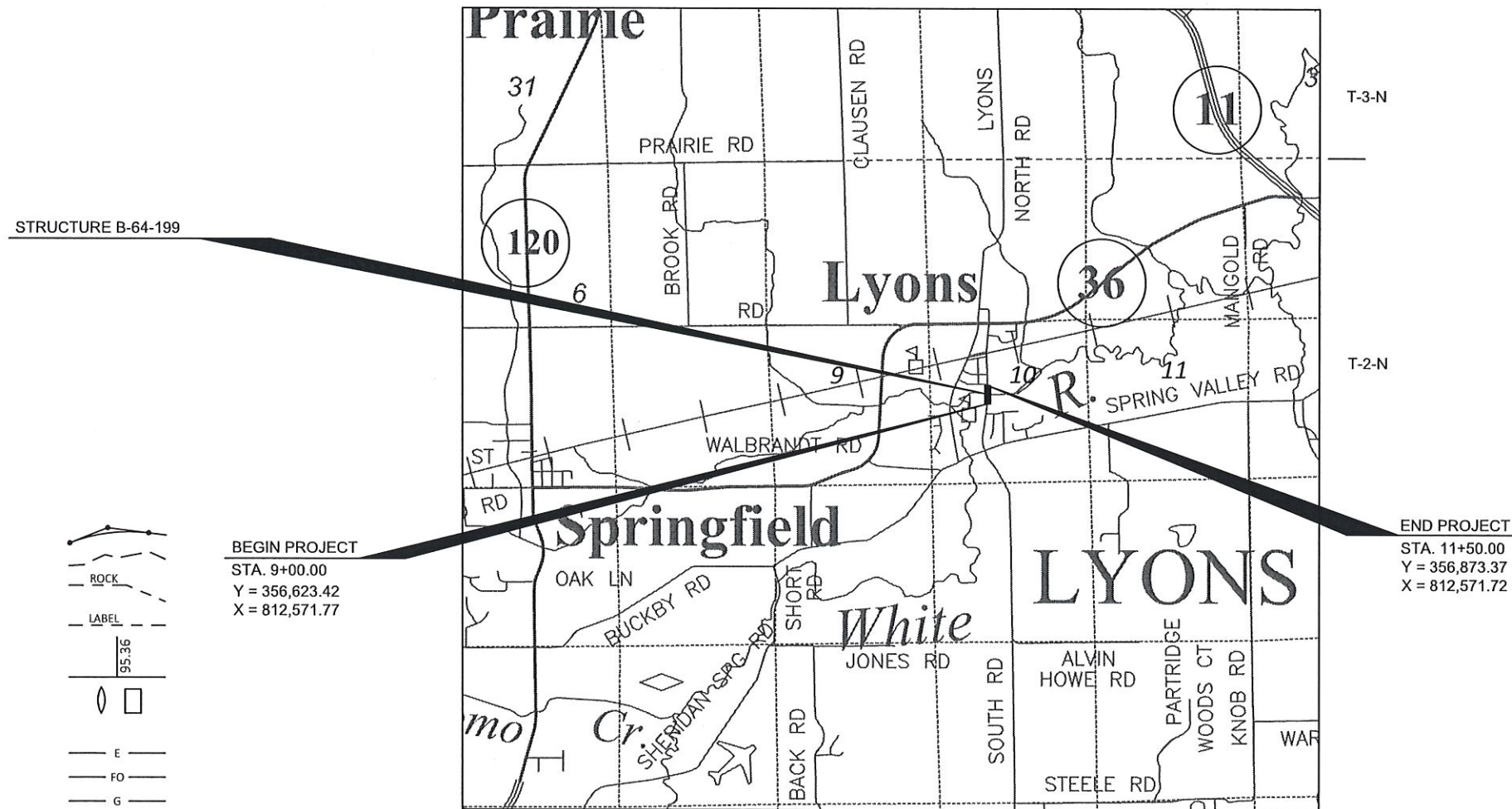
MILL STREET

(WHITE RIVER BRIDGE B-64-0260)

LOCAL STREET  
WALWORTH COUNTY

STATE PROJECT NUMBER

3849-00-72



BEGIN PROJECT  
STA. 9+00.00  
Y = 356,623.42  
X = 812,571.77

END PROJECT  
STA. 11+50.00  
Y = 356,873.37  
X = 812,571.72

LAYOUT  
SCALE 0 1 MI  
TOTAL NET LENGTH OF CENTERLINE = 0.047 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATES, WALWORTH COUNTY, NAD83 (1991), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT

3849-00-72

FEDERAL PROJECT

PROJECT

WISC 2019162

CONTRACT

1

ACCEPTED FOR

TOWN of LYONS

10/18/18 Karla Hill  
(Date) (Town Clerk)

ORIGINAL PLANS PREPARED BY

MSA

WISCONSIN  
MICHAEL J. STATZ  
E-31249  
MADISON WI  
PROFESSIONAL ENGINEER

10-12-18 Michael J. Statz  
(Date) (Professional Engineer)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

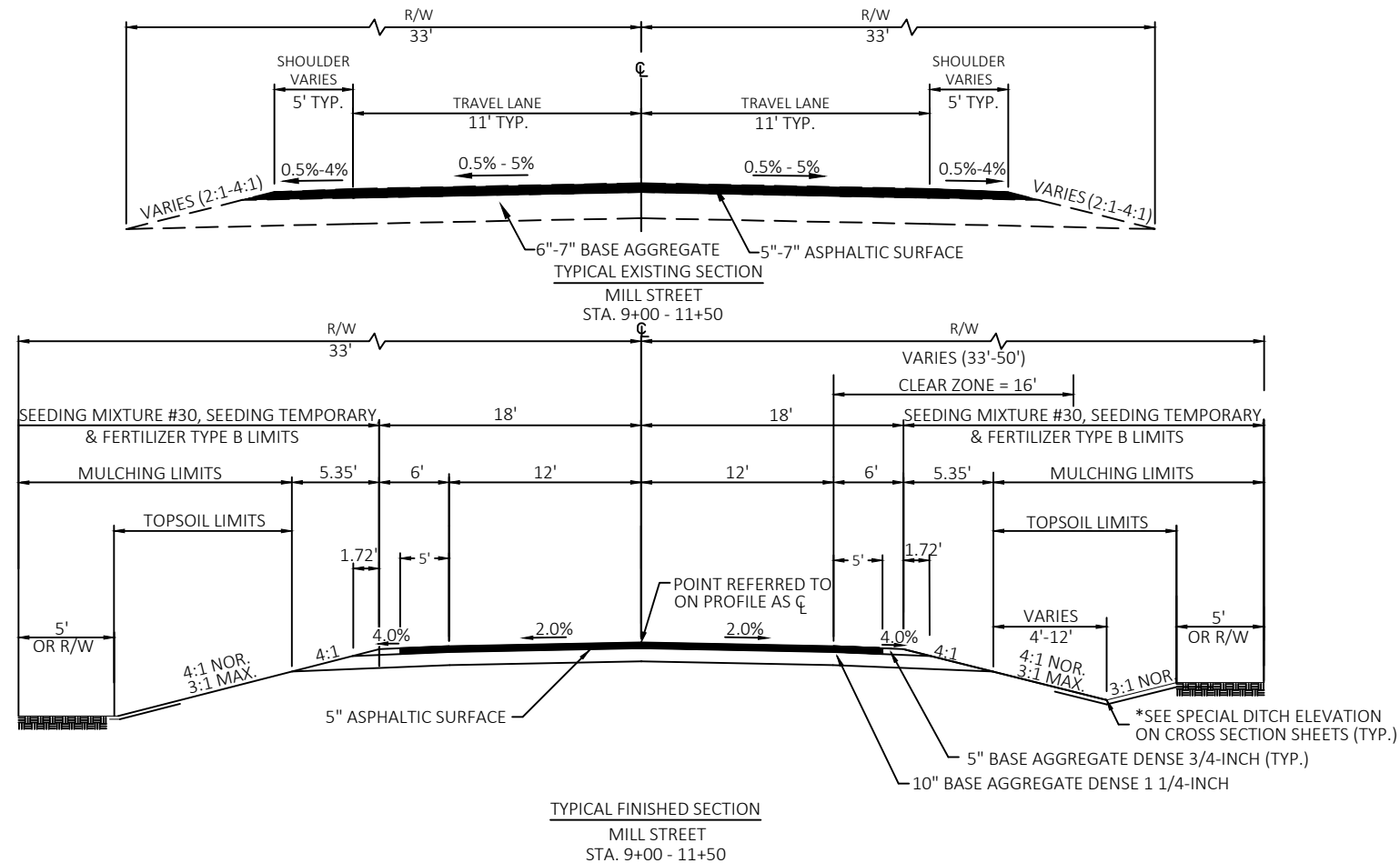
PREPARED BY

Surveyor	BAXTER & WOODMAN
Designer	MSA PROFESSIONAL SERVICES, INC.
Project Manager	MSA PROFESSIONAL SERVICES, INC.
Regional Examiner	WisDOT
Regional Supervisor	WisDOT

APPROVED FOR THE DEPARTMENT

DATE: 10/24/18 K Kramer  
(Signature)





RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE: TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.57 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.44 ACRES

## GENERAL NOTES

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS SHALL BE FERTILIZED, SEEDED AND MULCHED AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED AT 1.5 LBS PER 1000 SQUARE FEET. DO NOT STOCKPILE MATERIALS IN WETLANDS, WATERWAYS, OR FLOODPLAINS. SEED AND MULCH STOCKPILES, WINDROWS OF SOIL AND ANY GRADED AREA THAT WILL NOT ULTIMATELY BE PAVED, WITHIN 48 HOURS OF THE INITIAL OR ANY NEW DISTURBANCE IF PERMANENT FINAL RESTORATION WILL NOT OCCUR WITHIN 10-DAYS.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

EXISTING SIGNS AND POSTS WILL BE REMOVED BY TOWN. CONTACT DAVE HELD TWO WEEKS PRIOR TO CONSTRUCTION AT (262) 763-7256.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, WALWORTH COUNTY. ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO NAVD88 DATUM USING NGS STATION B3NH0003 LOCATED IN LYONS, WI.

THE 5" ASPHALTIC SURFACE SHALL BE CONSTRUCTED USING A 3" LOWER LAYER OF 19 MM NOMINAL SIZE AGGREGATE AND A 2" UPPER LAYER OF 12.5 MM NOMINAL SIZE AGGREGATE.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO BRIDGE REMOVAL.

TEMPORARY DITCH CHECKS, IF NEEDED, SHALL BE PLACED AS DIRECTED BY ENGINEER.

WETLANDS EXIST FROM STA. 9+05 - 9+70, LEFT, AND FROM STA. 10+20 - 10+75, RIGHT AND LEFT, THE CONTRACTOR SHALL NOT DISTURB AREAS OUTSIDE THE SLOPE INTERCEPTS IN THESE AREAS.

SLOPES STEEPER THAN 3:1 REQUIRE EROSION MAT.

## DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.  
ATTN: MICHAEL J. STATZ, P.E.  
2901 INTERNATIONAL LANE, SUITE 300  
MADISON, WI 53704-3133  
PHONE: (608) 242-7779  
EMAIL: MSTATZ@MSA-PS.COM

TOWN OF LYONS  
ATTN: KARLA HILL, TOWN CLERK  
6339 HOSPITAL ROAD  
PO BOX 337  
LYONS, WI 53148  
PHONE: (262) 763-9936  
EMAIL: TOWNOFLYONS@WI.RR.COM

## DNR LIAISON

DEPARTMENT OF NATURAL RESOURCES  
ATTN: CRAIG WEBSTER  
141 NW BARSTOW ROOM 180  
WAUKESHA, WI 53188  
PHONE: (262) 574-2141  
EMAIL: CRAIG.WEBSTER@WISCONSIN.GOV

## UTILITIES

TELEPHONE:  
AT&T  
ATTN: MATT DINNAUER  
2005 PEWAUKEE ROAD  
WAUKESHA, WI 53188  
PHONE: (262) 896-7690  
EMAIL: MD9542@ATT.COM

ELECTRIC:  
WE ENERGIES  
ATTN: ALEX DANTINNE  
500 S 116TH STREET  
WEST ALLIS, WI 53214  
PHONE: (920) 621-6903  
EMAIL: ALEX.DANTINNE@WE-ENERGIES.COM

GAS:  
WE ENERGIES  
ATTN: SCOTT HOLSTEIN  
700 S. KANE STREET  
BURLINGTON, WI 53105  
PHONE: (262) 763-1084  
EMAIL: SCOTT.HOLSTEIN@WE-ENERGIES.COM

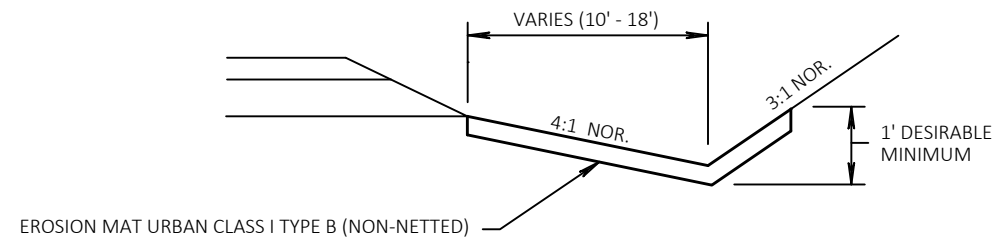
COMMUNICATIONS:  
CHARTER COMMUNICATIONS  
ATTN: RANDY WOLFGRAM  
3520 E. DESTINATION DRIVE  
APPLETON, WI 54915  
PHONE: (920) 378-0378  
EMAIL: RANDY.WOLFGRAM@CHARTER.COM

SANITARY:  
LYONS SANITARY DISTRICT NO. 2 \*\*  
ATTN: BOB BIEDRZYCKI  
5996 CLEARWATER COURT  
PO BOX 237  
LYONS, WI 53148  
PHONE: (262) 763-4627  
EMAIL: LYNSDT2@EXECPC.COM

\*\* - DENOTES UTILITIES THAT ARE NOT  
DIGGERS HOTLINE MEMBERS

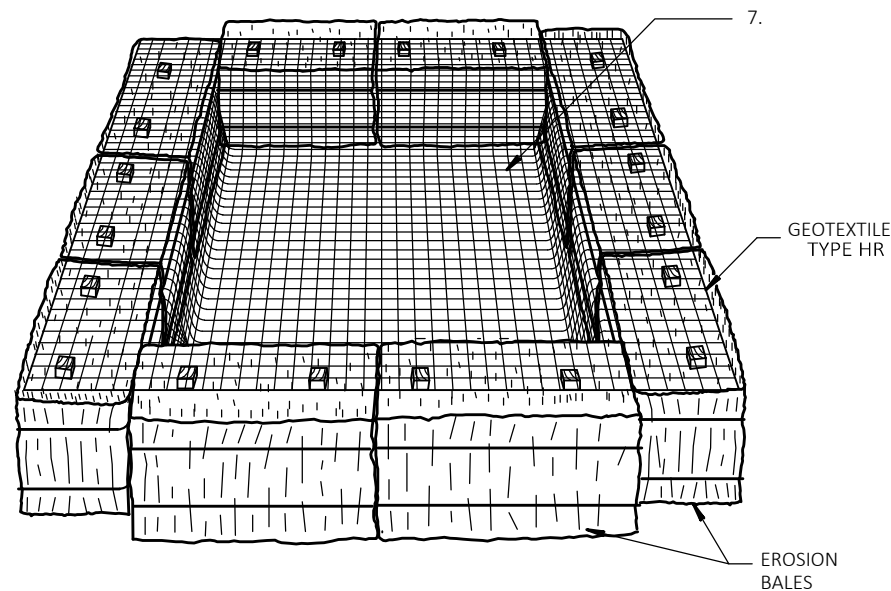
**DIGGERS HOTLINE**  
Dial 811 or (800) 242-8511  
www.DiggersHotline.com





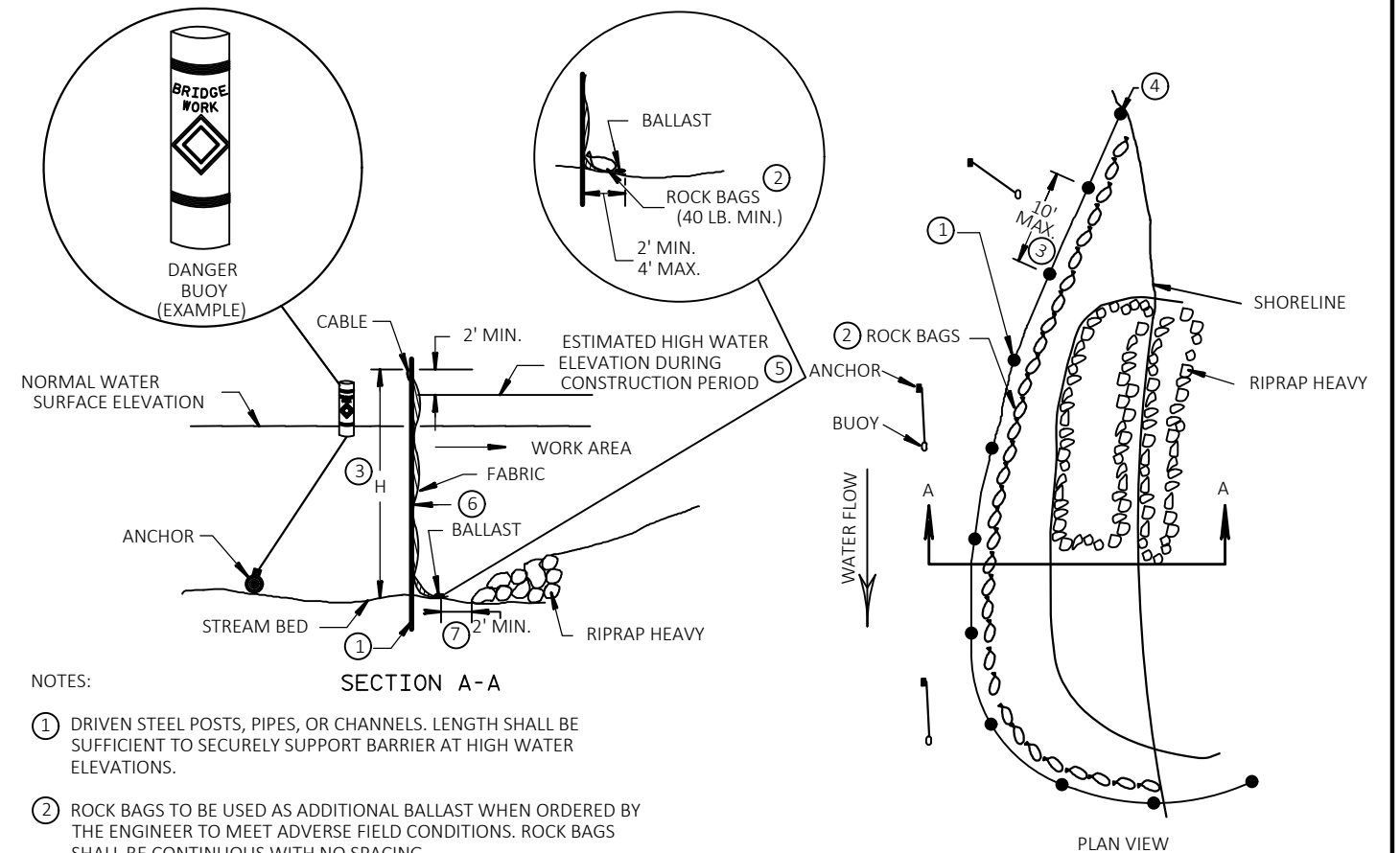
**EROSION MAT DITCH DETAIL**  
**NE QUADRANT DITCH**

1. CONTRACTOR SHALL PUMP WATER FROM WORK AREA EXCAVATION TO BASIN PRIOR TO DISCHARGING.
2. BASIN SHALL BE KEPT LESS THAN 10% FULL OF SEDIMENT. GEOTEXTILE FABRIC AND SEDIMENTS SHALL BE DISPOSED OF BY THE CONTRACTOR OFF THE PROJECT SITE.
3. SIZE TO BE DETERMINED BY THE ENGINEER IN THE FIELD BASED ON WATER QUANTITY AND QUALITY.
4. GEOTEXTILE FABRIC SHALL BE REPLACED AS NEEDED, USED GEOTEXTILE FABRIC AND SEDIMENTS SHALL BE DISPOSED OF BY THE CONTRACTOR OFF THE PROJECT SITE AT NO COST TO THE DEPARTMENT.
5. GEOTEXTILE TYPE HR TO BE PAID FOR SEPARATELY.
6. EROSION BALES TO BE PAID FOR SEPARATELY.
7. DEWATERING BAG SHALL BE PLACED INSIDE TEMPORARY SETTLING BASIN TO MEET WATER QUALITY DISCHARGE STANDARDS.
8. DO NOT PLACE TEMPORARY SETTLING BASIN WITHIN WETLAND AREA.



STORAGE VOLUME (C.F.) = 16 X GPM (PUMP RATE)  
EXAMPLE:  
CONTRACTOR INDICATES PUMP CAPABLE OF 50 GPM  
HEIGHT OF BALES = 1.5 FT.  
SOLUTION:  
SV ( C.F.) = 16 X 50  
SV = 800 C.F.  
 $\frac{800 \text{ C.F.}}{1.5 \text{ FT.}} = 533 \text{ S.F.}$   
USE A 20 FT. X 27 FT. BASIN

**TEMPORARY SETTLING BASIN**

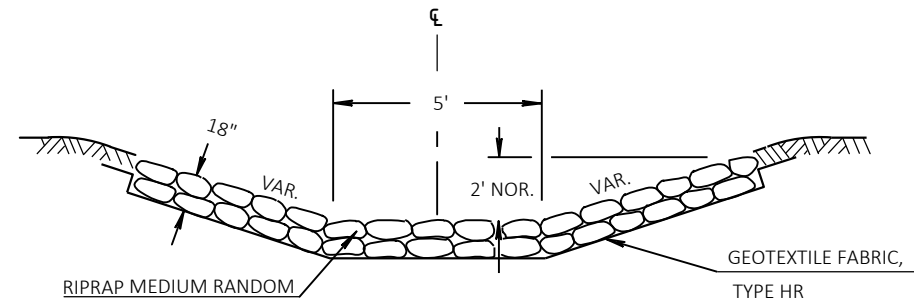
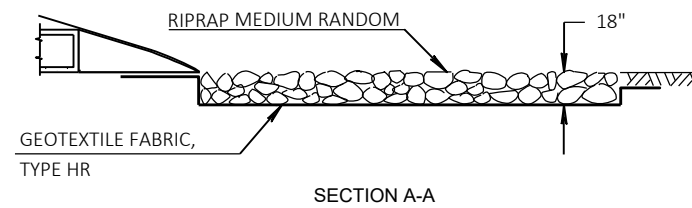
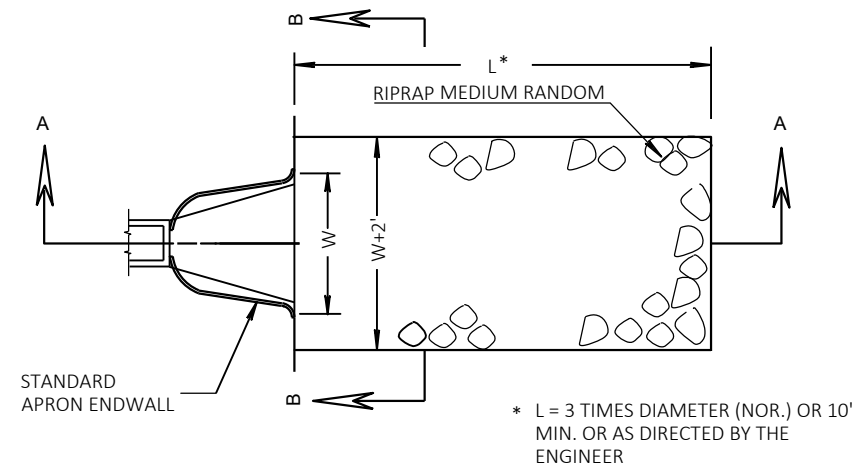


**NOTES:**

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② ROCK BAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. ROCK BAGS SHALL BE CONTINUOUS WITH NO SPACING.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELECTIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD, MINIMIZE BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE Q2 OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑦ INSTALL TURBIDITY BARRIER WITH THE BALLAST PLACED NO MORE THAN 1' AWAY FROM THE TOE OF THE RIPRAP.

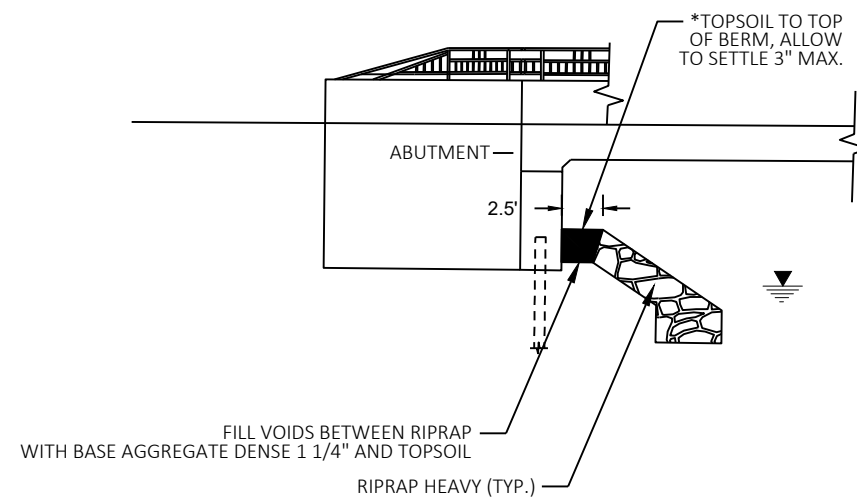
**ENHANCED TURBIDITY BARRIER DETAIL**





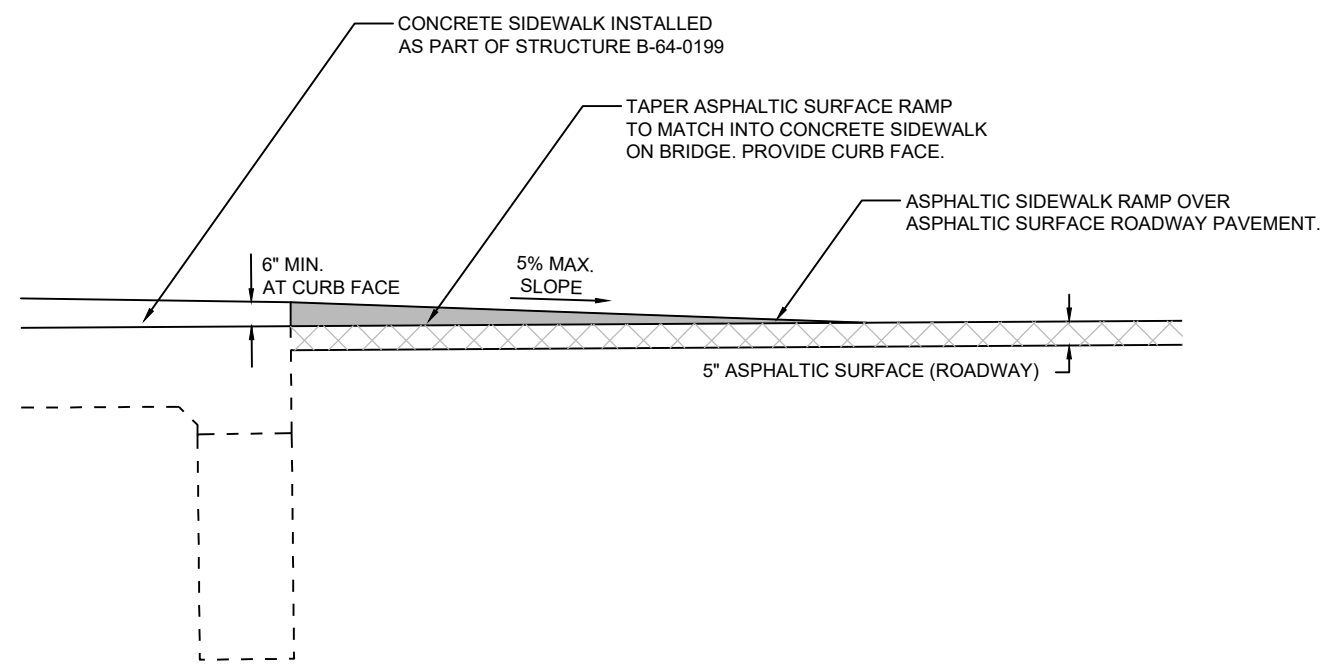
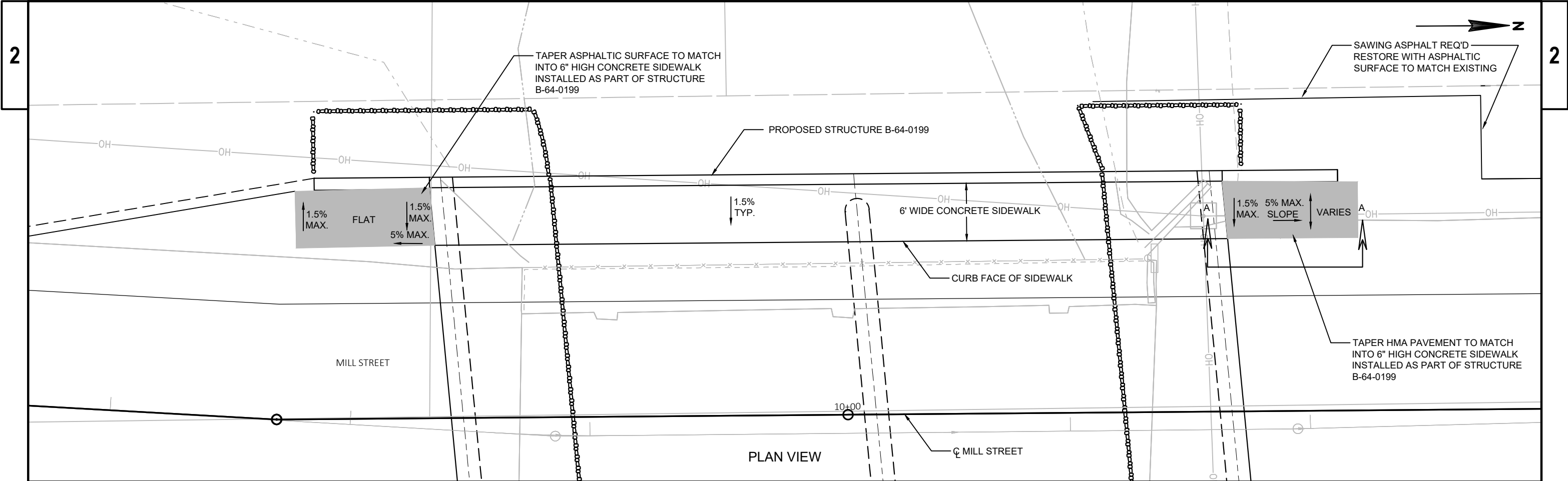
- CONSTRUCTION NOTES:**
1. EXTEND GEOTEXTILE FABRIC BENEATH THE ENTIRE LENGTH OF THE APRON ENDWALL SECTION. INSTALL ON PREPARED FOUNDATION. GRADE PRIOR TO END WALL INSTALLATION.

**RIPRAP MEDIUM DETAIL  
AT APRON ENDWALL OUTLET**



**WILDLIFE PATH DETAIL  
SOUTH ABUTMENT**





SECTION A-A  
(TYPICAL BOTH ENDS OF BRIDGE)

ASPHALTIC RAMP DETAIL



Estimate Of Quantities By Plan Sets

3849-00-72					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	3.000	3.000
0004	201.0205	Grubbing	STA	3.000	3.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0010	205.0100	Excavation Common	CY	434.000	434.000
0012	206.1000	Excavation for Structures Bridges (structure) 01. B-64-199	LS	1.000	1.000
0016	210.1500	Backfill Structure Type A	TON	420.000	420.000
0018	213.0100	Finishing Roadway (project) 01. 3849-00-72	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	12.000	12.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	430.000	430.000
0026	455.0605	Tack Coat	GAL	38.000	38.000
0028	465.0105	Asphaltic Surface	TON	216.000	216.000
0030	502.0100	Concrete Masonry Bridges	CY	402.000	402.000
0032	502.3200	Protective Surface Treatment	SY	444.000	444.000
0034	502.3210	Pigmented Surface Sealer	SY	45.000	45.000
0038	505.0400	Bar Steel Reinforcement HS Structures	LB	7,230.000	7,230.000
0040	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	45,550.000	45,550.000
0042	511.1200	Temporary Shoring (structure) 01. B-64-199	SF	250.000	250.000
0044	513.7021	Railing Steel Type C4 01. B-64-199	LF	105.000	105.000
0046	513.7084	Railing Steel Type NY4 01. B-64-199	LF	109.000	109.000
0048	516.0500	Rubberized Membrane Waterproofing	SY	24.000	24.000
0050	520.1015	Apron Endwalls for Culvert Pipe 15-Inch	EACH	1.000	1.000
0052	550.0020	Pre-Boring Rock or Consolidated Materials	LF	291.000	291.000
0054	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	387.000	387.000
0056	603.8000	Concrete Barrier Temporary Precast Delivered	LF	50.000	50.000
0058	603.8125	Concrete Barrier Temporary Precast Installed	LF	50.000	50.000
0060	606.0200	Riprap Medium	CY	1.000	1.000
0062	606.0300	Riprap Heavy	CY	190.000	190.000
0064	611.8110	Adjusting Manhole Covers	EACH	1.000	1.000
0066	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	240.000	240.000
0068	618.0100	Maintenance And Repair of Haul Roads (project) 01. 3849-00-72	EACH	1.000	1.000
0072	619.1000	Mobilization	EACH	0.720	0.720
0074	624.0100	Water	MGAL	24.000	24.000
0076	625.0100	Topsoil	SY	195.000	195.000
0078	625.0500	Salvaged Topsoil	SY	275.000	275.000
0080	627.0200	Mulching	SY	525.000	525.000
0082	628.1104	Erosion Bales	EACH	40.000	40.000
0084	628.1504	Silt Fence	LF	245.000	245.000



Estimate Of Quantities By Plan Sets

3849-00-72

Line	Item	Item Description	Unit	Total	Qty
0086	628.1520	Silt Fence Maintenance	LF	245.000	245.000
0088	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0090	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0092	628.2008	Erosion Mat Urban Class I Type B	SY	70.000	70.000
0094	628.6005	Turbidity Barriers	SY	200.000	200.000
0096	628.7504	Temporary Ditch Checks	LF	20.000	20.000
0098	629.0210	Fertilizer Type B	CWT	0.450	0.450
0100	630.0130	Seeding Mixture No. 30	LB	15.000	15.000
0104	630.0200	Seeding Temporary	LB	20.000	20.000
0106	633.5100	Markers Row	EACH	7.000	7.000
0110	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	3.000	3.000
0112	637.2230	Signs Type II Reflective F	SF	12.750	12.750
0114	642.5001	Field Office Type B	EACH	0.720	0.720
0116	643.0420	Traffic Control Barricades Type III	DAY	2,328.000	2,328.000
0118	643.0705	Traffic Control Warning Lights Type A	DAY	3,880.000	3,880.000
0120	643.0900	Traffic Control Signs	DAY	1,940.000	1,940.000
0122	643.5000	Traffic Control	EACH	1.000	1.000
0124	645.0111	Geotextile Type DF Schedule A	SY	86.000	86.000
0126	645.0120	Geotextile Type HR	SY	456.000	456.000
0128	646.1005	Marking Line Paint 4-Inch	LF	1,000.000	1,000.000
0130	650.4500	Construction Staking Subgrade	LF	168.000	168.000
0132	650.5000	Construction Staking Base	LF	168.000	168.000
0136	650.6500	Construction Staking Structure Layout (structure) 01. B-64-0199	LS	1.000	1.000
0140	650.9910	Construction Staking Supplemental Control (project) 01. 3849-00-72	LS	1.000	1.000
0144	650.9920	Construction Staking Slope Stakes	LF	168.000	168.000
0146	690.0150	Sawing Asphalt	LF	190.000	190.000
0148	715.0502	Incentive Strength Concrete Structures	DOL	2,412.000	2,412.000



CLEARING & GRUBBING					
			(201.0105) CLEARING	(201.0205) GRUBBING	
CATEGORY	STATION	TO STATION	LOCATION	STA	STA
0010	9+00	11+50	RT	3	3
PROJECT TOTALS				3	3

CULVERT PIPE			
		(520.1015) APRON ENDWALLS FOR CULVERT PIPE 15-INCH	
CATEGORY	STATION	LOCATION	EACH
0010	11+10	31' RT	1
PROJECT TOTALS			1

MAINTENANCE AND REPAIR OF HAUL ROADS		
		(618.0100) EACH
CATEGORY	DESCRIPTION	
0030	PROJECT 3849-00-72	1
PROJECT TOTAL		1

BASE AGGREGATE DENSE					
			(305.0110) 3/4-INCH	(305.0120) 1 1/4-INCH	(624.0100) WATER
CATEGORY	STATION	TO STATION	TON	TON	MGAL
0010	9+00.00	9+58.75	7	155	3
	10+41.25	11+50.00	5	275	6
PROJECT TOTALS			12	430	9

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

CONCRETE BARRIER TEMPORARY PRECAST			
		(603.8000) DELIVERED	(603.8125) INSTALLED
CATEGORY	LOCATION	LF	LF
0010	PIER, LT	50	50
PROJECT TOTALS		50	50

ADJUSTING MANHOLE COVERS			
			(611.8110) EACH
CATEGORY	STATION	LOCATION	
0030	11+24	3' LT	1
PROJECT TOTAL			1

ASPHALTIC SURFACE					
			(455.0605) TACK COAT GAL	(465.0105) ASPHALTIC SURFACE TON	NOTES
0010	9+00.00	9+58.75	12	68	-
	10+41.25	11+50.00	26	144	-
	9+40.00	9+58.75	0	2	ASPHALTIC SLOPE (LT)
	10+41.25	10+55.00	0	2	ASPHALTIC SLOPE (LT)
PROJECT TOTALS			38	216	

EARTHWORK PROJECT I.D. 3849-00-72

Division	From/To Station	Location	Common Excavation (1)	(item # 205.0100)	Salvaged /Unusabl e Pavemen t Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (6)	Mass Ordinate +/- (7)	Waste	Borrow	Comment:
			Cut (2)	EBS Excavation (3)				Factor  1.30				
1	9+00 - 9+59	South Mill Street	185	0	0	185	4	5	180	180	(item #208.0100) -180	
2	10+41 - 11+50	North Mill Street	249	0	0	249	4	5	244	244	-244	
	STRUCTURE B-64-0199		0	0	0	0	0	0	0	0	0	
	UNDISTRIBUTED EBS		0	0	0	0	0	0	0	0	0	
Grand Total			434	0	0	434	8	10	424	424	-424	
			434									

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unsuable Pavement Material is included in Cut.
- 3) EBS Excavation to be backfilled with Breaker Run material.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusuable Pavement Material
- 6) Expanded Fill. Factor = 1.30
- 7) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.



FINISHING ITEMS											
*											
				(625.0100)	(625.0500)	(627.0200)	(629.0210)	(630.0130)	(630.0200)	(624.0100)	
				TOPSOIL	SALVAGED TOPSOIL	MULCHING	FERTILIZER TYPE B	SEEDING MIXTURE NO. 30	SEEDING TEMPORARY	WATER	
CATEGORY	STATION	TO STATION	LOCATION	SY	SY	SY	CWT	LB	LB	MGAL	NOTES
0010	9+00	9+58.75	RT	-	30	65	0.05	2	3	2	-
	9+00	9+58.75	LT	-	30	30	0.05	1	2	1	-
	9+60	9+60	RT, LT	163	-	-	-	-	-	-	CRITTER CROSSING
	10+41.25	11+50	RT	-	120	270	0.20	6	9	7	-
	UNDISTRIBUTED			33	95	160	0.15	6	6	5	-
PROJECT TOTALS				195	275	525	0.45	15	20	15	

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

RIPRAP				
*				
			(606.0200)	(645.0120)
			RIPRAP	GEOTEXTILE
CATEGORY	STATION	LOCATION	MEDIUM	TYPE HR
0010	11+10	RT	CY	SY
			1	6
PROJECT TOTALS			1	6

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

MOBILIZATIONS EROSION CONTROL			
		(628.1905)	(628.1910)
		EACH	EMERGENCY
CATEGORY	DESCRIPTION		EACH
0010	PROJECT 3849-00-72	2	2
PROJECT TOTALS		2	2

TEMPORARY DITCH CHECKS			
			(628.7504)
CATEGORY	STATION	LOCATION	LF
0010	10+80	RT	10
	UNDISTRIBUTED		10
PROJECT TOTAL			20

TEMORARY SETTLING BASIN			
*			
		(628.1104)	(645.0120)
		EROSION	GEOTEXTILE
		BALES	TYPE HR
CATEGORY	LOCATION	EACH	SY
0010	B-64-0199	40	80
PROJECT TOTALS		40	80

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

EROSION MAT URBAN CLASS I TYPE B				
(628.2008)				
CATEGORY	STATION	TO STATION	LOCATION	SY
0010	10+55	11+10	RT	56
UNDISTRIBUTED				14
PROJECT TOTAL				70

SILT FENCE					
				(628.1504)	(628.1520)
CATEGORY	STATION	TO STATION	LOCATION	LF	MAINTENANCE
0010	9+00	9+58.75	RT	70	70
	10+41.25	11+50	RT	135	135
	UNDISTRIBUTED			40	40
PROJECT TOTALS				245	245

TURBIDITY BARRIERS		
		(628.6005)
CATEGORY	LOCATION	SY
0010	SOUTH ABUT	80
	NORTH ABUT	80
	UNDISTRIBUTED	40
PROJECT TOTAL		200



MARKERS ROW				
CATEGORY	R/W POINT NO.	STATION	LOCATION	(633.5100) EACH
0010	1	9+00.00	30.34' LT	1
	2	11+50.00	34.12' LT	1
	3	11+50.00	31.88' RT	1
	4	11+00.00	50.00' RT	1
	5	10+25.00	50.00' RT	1
	6	10+25.00	32.51' RT	1
	7	9+00.00	35.82' RT	1
PROJECT TOTAL				7

MARKING LINE PAINT 4-INCH					
CATEGORY	STATION	TO STATION	(646.1005)		NOTES
			(YELLOW) LF	(WHITE) LF	
0010	9+00	11+50	500	500	SOLID DOUBLE YELLOW CENTERLINE & EDGELINES
PROJECT TOTAL			1,000		

PERMANENT SIGNING							
CATEGORY	STATION	LOCATION	SIGN CODE	SIZE	(637.2230) SIGNS TYPE II REFLECTIVE F	(634.0612) POSTS WOOD 4X6-INCH X 12-FT EACH	NOTES
					SF		
0010	9+10	LT	S1-1	36"x36"	6.75	1	SCHOOL ZONE
	9+48	RT	W5-52R	12"x36"	3.00	1	BRIDGE HASH MARKS
	10+55	RT	W5-52L	12"x36"	3.00	1	BRIDGE HASH MARKS
PROJECT TOTALS					12.75	3	

CONSTRUCTION STAKING						
CATEGORY	STATION	TO STATION	LF	LF	(650.4500) SUBGRADE	(650.5000) BASE
					(650.9910.01) SUPPLEMENTAL CONTROL 3849-00-72	(650.9920) SLOPE STAKES
0010	9+00.00	9+58.75	59	59	-	59
	10+41.25	11+50.00	109	109	-	109
PROJECT TOTALS			168	168	1	168

TRAFFIC CONTROL									
CATEGORY	LOCATION	DAYS	EACH	(643.5000)	(643.0420) TRAFFIC CONTROL BARRICADES TYPE III	(643.0705) TRAFFIC CONTROL WARNING LIGHTS TYPE A	(643.0705) TRAFFIC CONTROL WARNING LIGHTS TYPE A	(643.0900) TRAFFIC CONTROL SIGNS	(643.0900) TRAFFIC CONTROL SIGNS
				EACH	EACH	EACH	EACH	EACH	DAYS
0010	PROJECT 3849-00-72	-	1	-	-	-	-	-	-
	SPRING VALLEY ROAD INTERSECTION	97	-	2	194	4	388	2	194
	CLEARWATER COURT INTERSECTION	97	-	2	194	4	388	2	194
	BEGINNING OF PROJECT	97	-	7	679	10	970	5	485
	END OF PROJECT	97	-	7	679	10	970	5	485
	WATER STREET	97	-	2	194	4	388	2	194
	STH 36 INTERSECTION	97	-	2	194	4	388	2	194
	UNDISTRUBUTED	97	-	2	194	4	388	2	194
	PROJECT TOTALS		1		2,328		3,880		1,940

SAWING ASPHALT				
CATEGORY	STATION	TO STATION	(690.0150)	
			LF	NOTES
0010	9+00	-	34	-
	10+40	11+50	118	DRIVEWAY
	11+50	-	38	-
PROJECT TOTAL			190	







SCHEDULE OF LANDS & INTERESTS REQUIRED

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN OF LYONS.

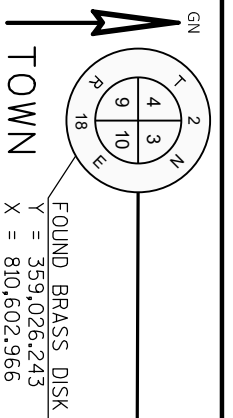
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	FEE ACRES REQUIRED			TLE ACRES REQUIRED
			NEW	EXISTING	TOTAL	
1	DEBORAH VINDICK	FEE	0.04	0.19	0.23	--

UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED
80	LYONS SANITARY DISTRICT NO.2 SANITARY SEWER EASEMENT DOC #56317	RELEASE OF RIGHTS

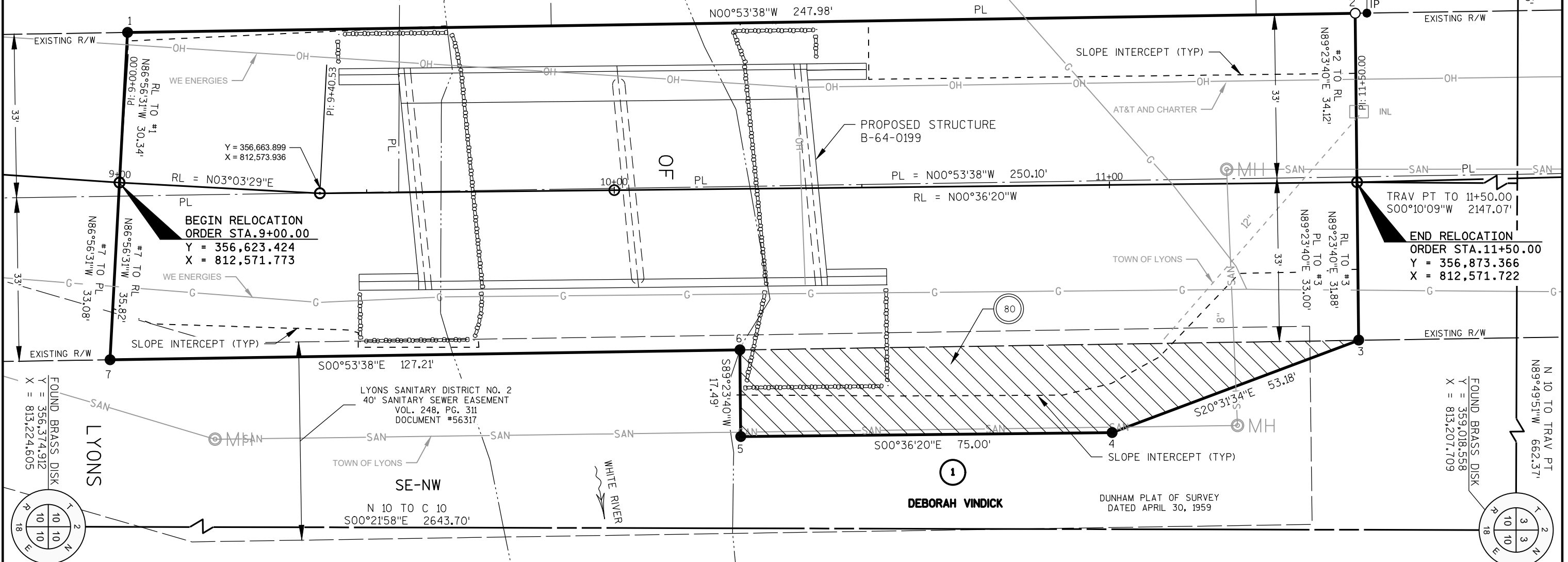
RW POINT	STATION	OFFSET	Y	X
1	9+00.00	30.34 L	356,625.047	812,541.472
2	11+50.00	34.12 L	356,872.998	812,537.603
3	11+50.00	31.88 R	356,873.696	812,603.600
4	11+00.00	50.00 R	356,823.890	812,622.248
5	10+25.00	50.00 R	356,748.894	812,623.040
6	10+25.00	32.51 R	356,748.709	812,605.550
7	9+00.00	35.82 R	356,621.518	812,607.535



WETZEL PLAT OF SURVEY  
DATED APRIL 12, 2007



BEESMAN PLAT OF SURVEY  
DATED DECEMBER 29, 1978

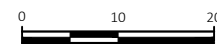


REVISION DATE				

DATE 07/24/2018

GRID FACTOR

SCALE, FEET



HWY: MILL STREET

COUNTY: WALWORTH

R/W PROJECT NUMBER 3849-00-02

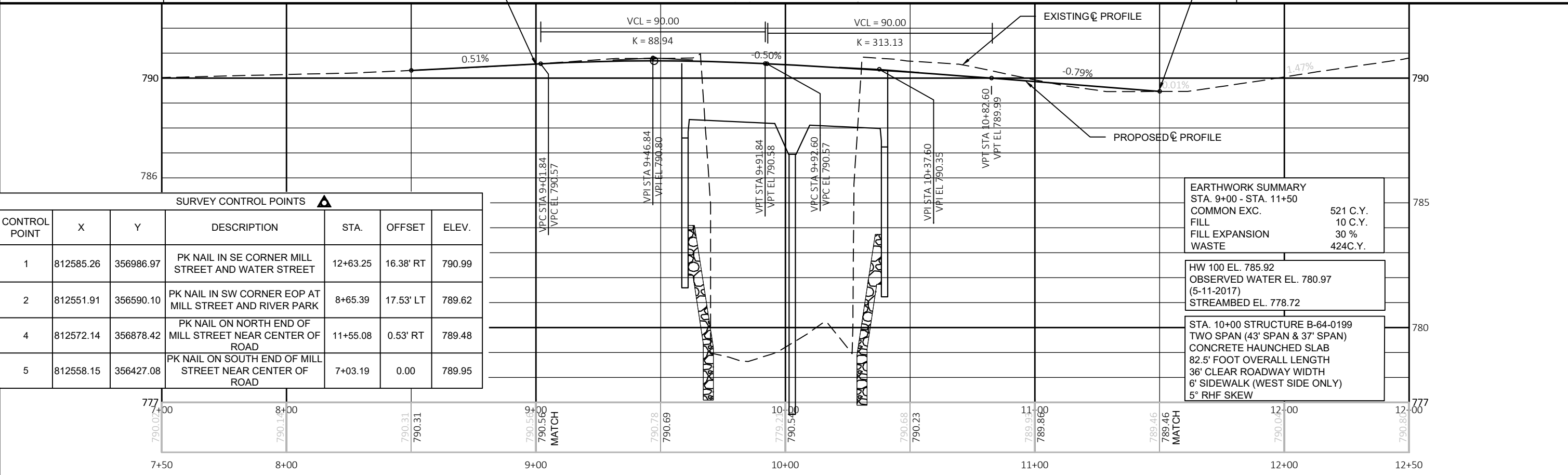
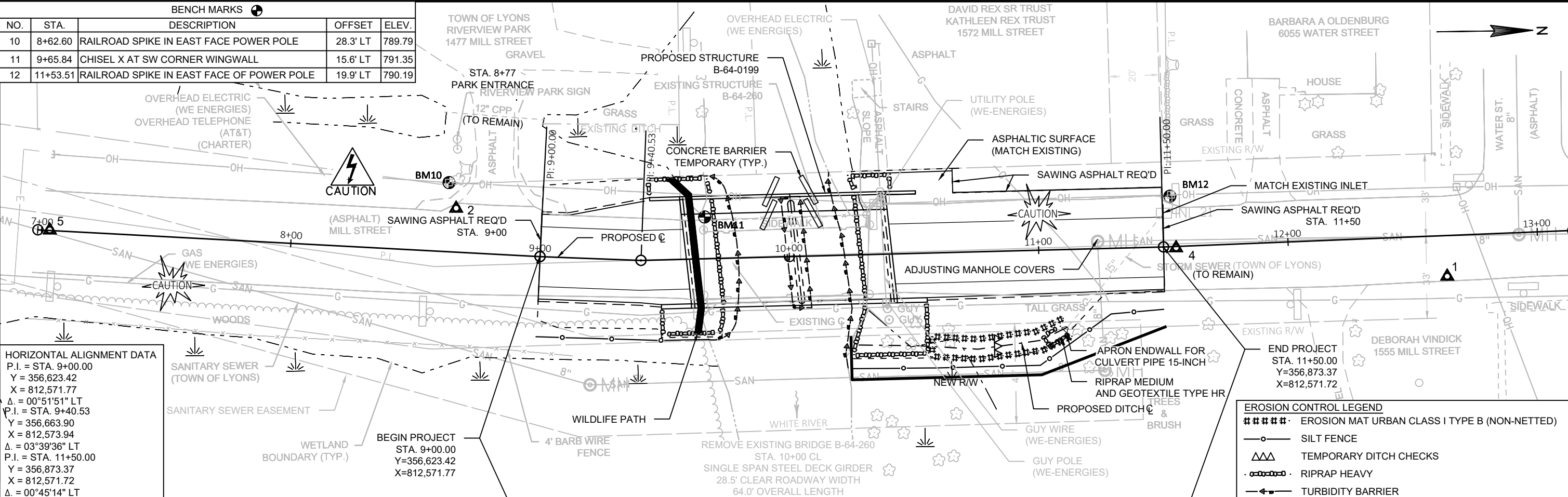
CONSTRUCTION PROJECT NUMBER 3849-00-72

PLAT SHEET 4.02

PS&E SHEET

E





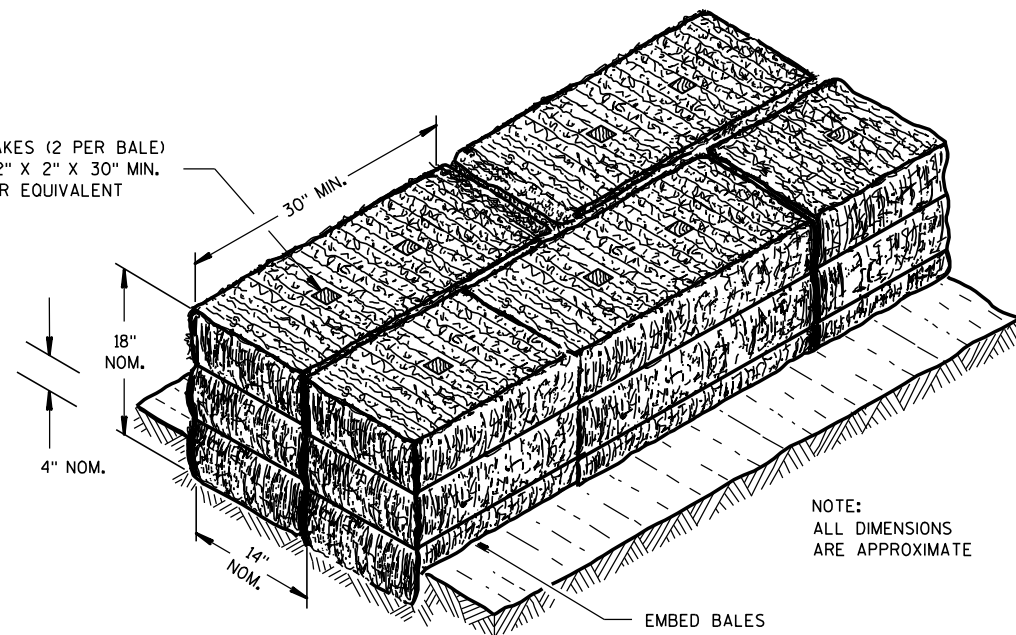


Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
14B07-15A	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15B	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15C	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15D	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15E	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15F	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15G	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15H	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-15I	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

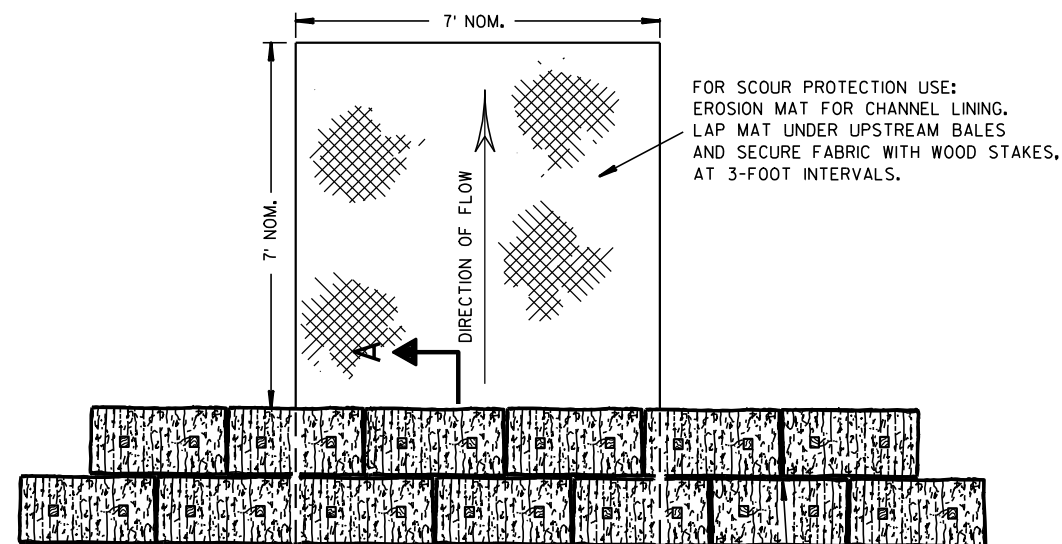


WOOD STAKES (2 PER BALE)  
NOMINAL 2" X 2" X 30" MIN.  
LENGTH OR EQUIVALENT



NOTE:  
ALL DIMENSIONS  
ARE APPROXIMATE

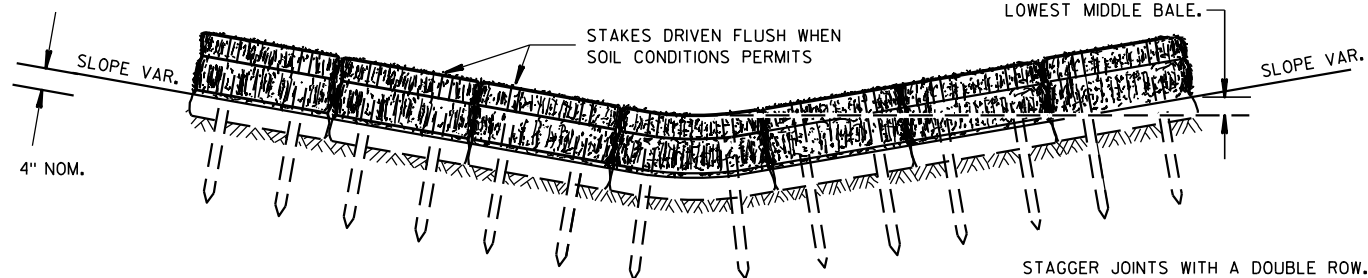
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT  
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL  
BE EQUAL TO OR GREATER THAN TOP OF  
LOWEST MIDDLE BALE.



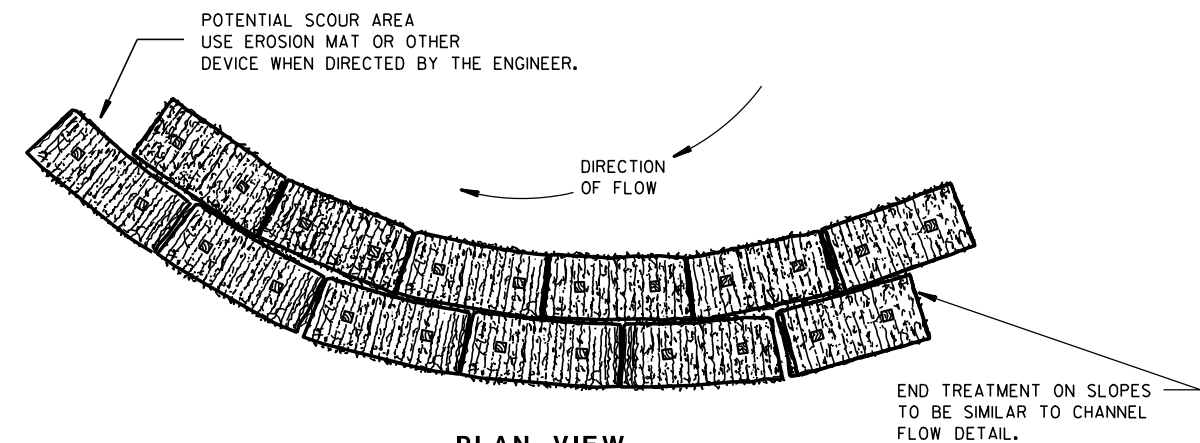
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

## GENERAL NOTES

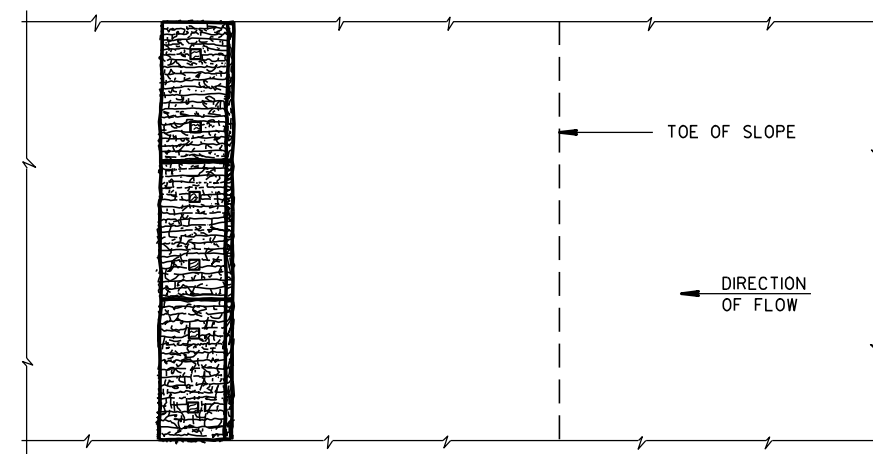
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

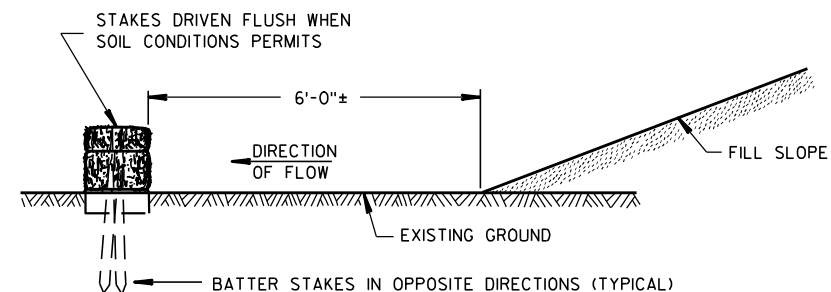


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



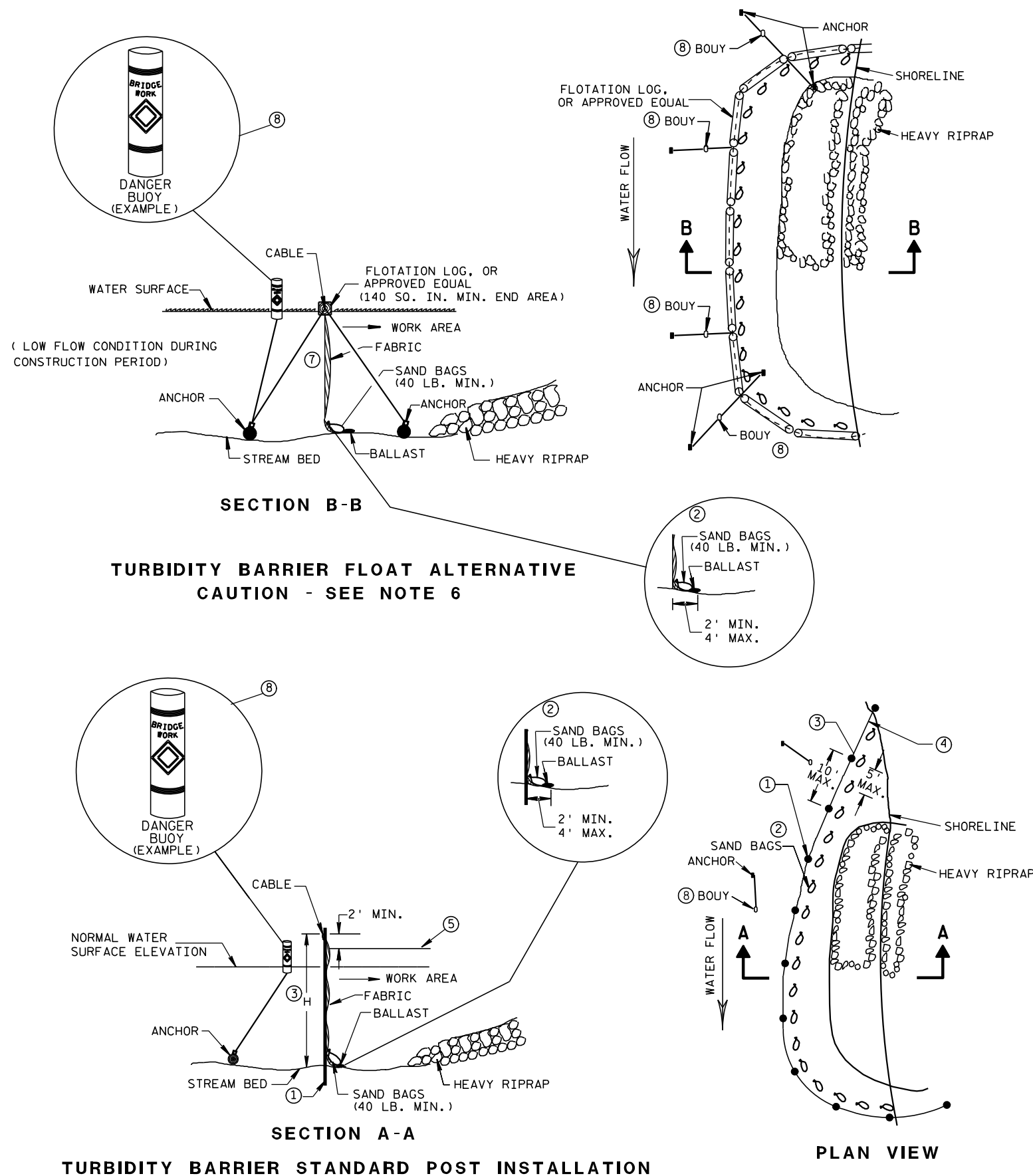


- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div style="text-align: center;"><b>SILT FENCE</b></div>	
<div style="text-align: center;"><b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b></div>	
<b>APPROVED</b> <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER



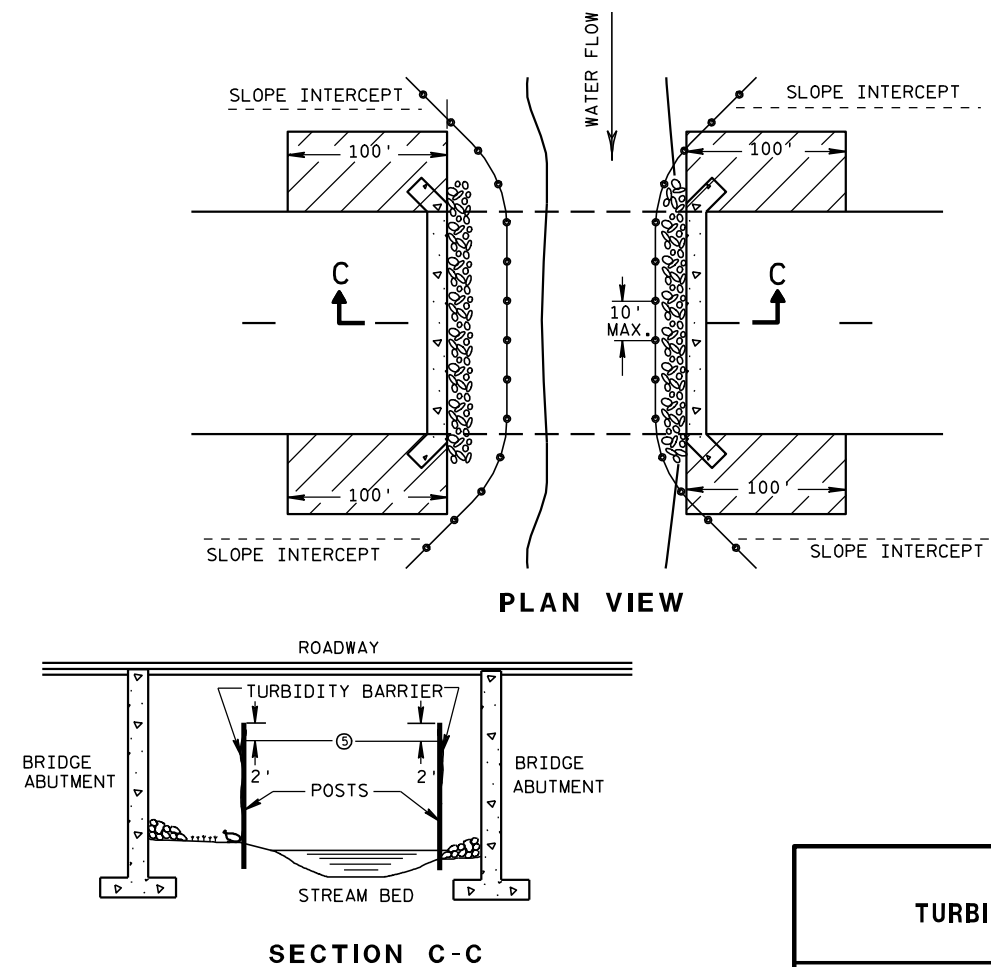


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02

DATE

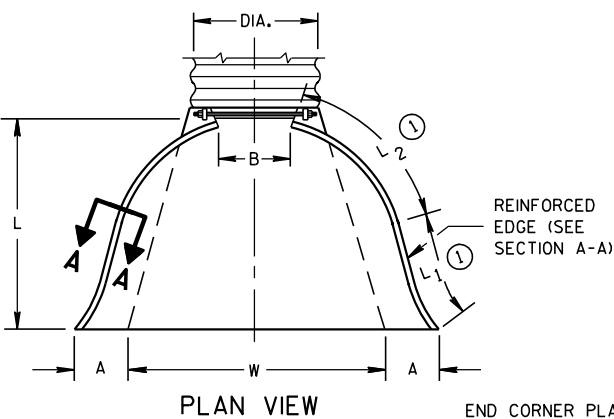
FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



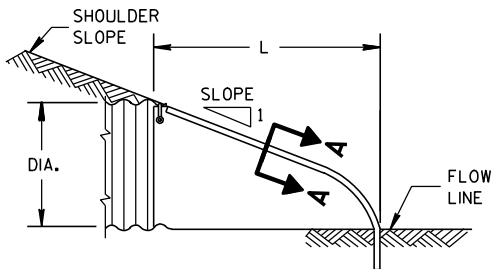
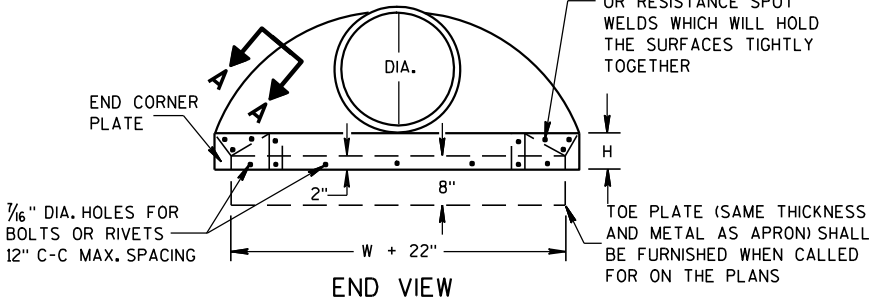
METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1		1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1		1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1		1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1		1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1		1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1		1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1		2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1		2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1		3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1		3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1		3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1		3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1		3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1		3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1		3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1		3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1		3 Pc.

\* EXCEPT CENTER PANEL  
SEE GENERAL NOTES



END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER

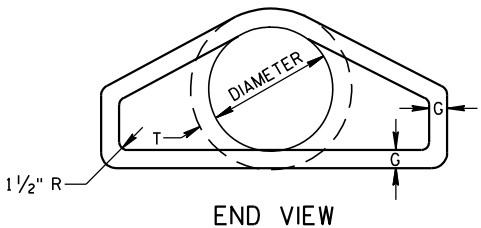
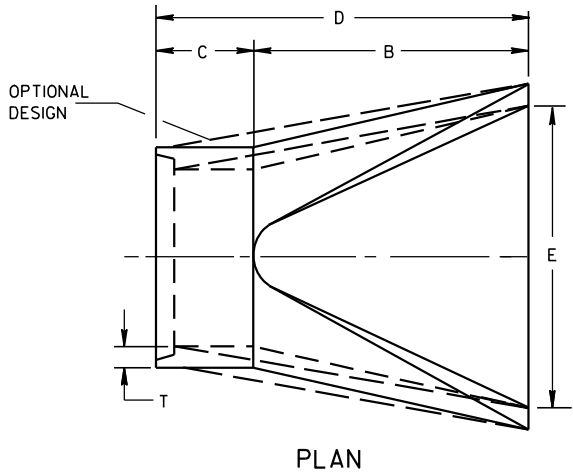
TOE PLATE (SAME THICKNESS AND METAL AS APRON) SHALL BE FURNISHED WHEN CALLED FOR ON THE PLANS



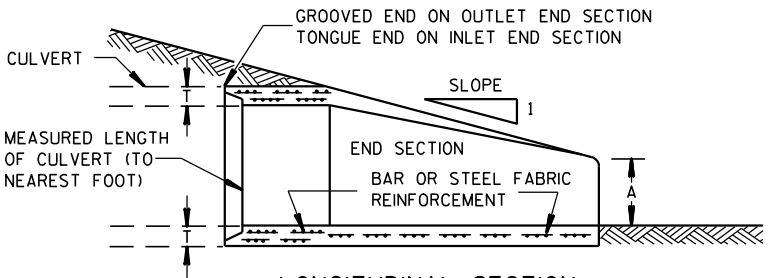
SIDE ELEVATION  
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 7/8	72 7/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 2/5 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

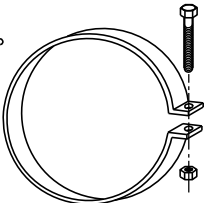
\* MINIMUM  
\*\* MAXIMUM



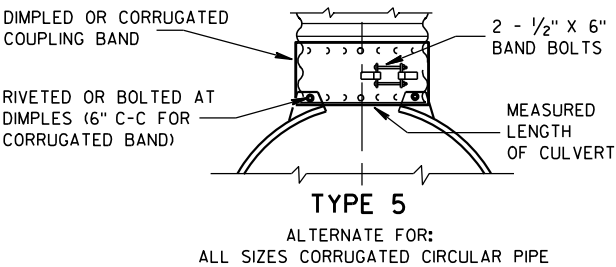
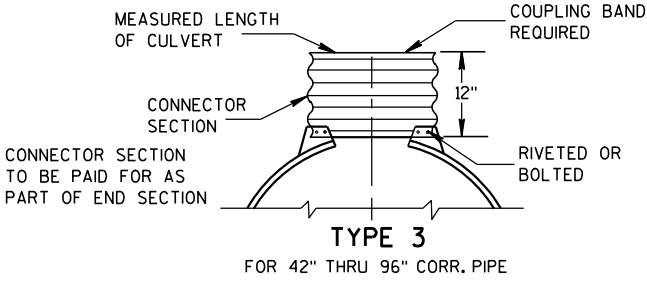
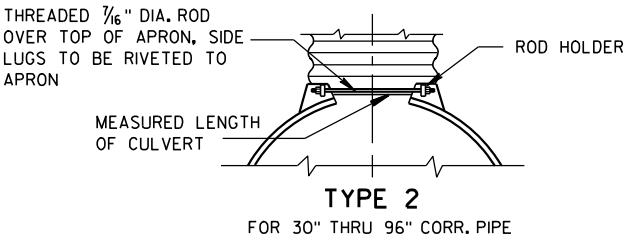
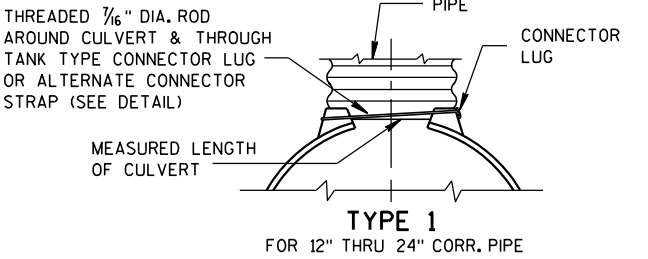
LONGITUDINAL SECTION  
CONCRETE ENDWALLS



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP



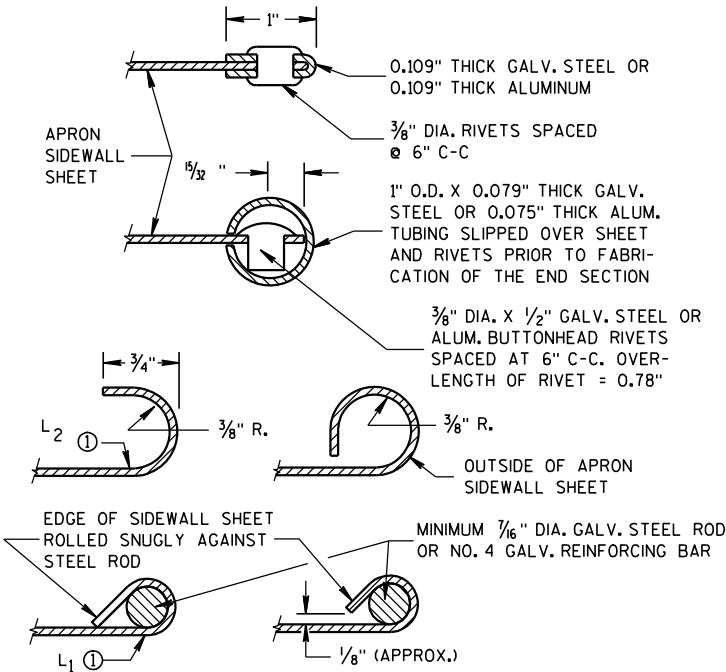
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

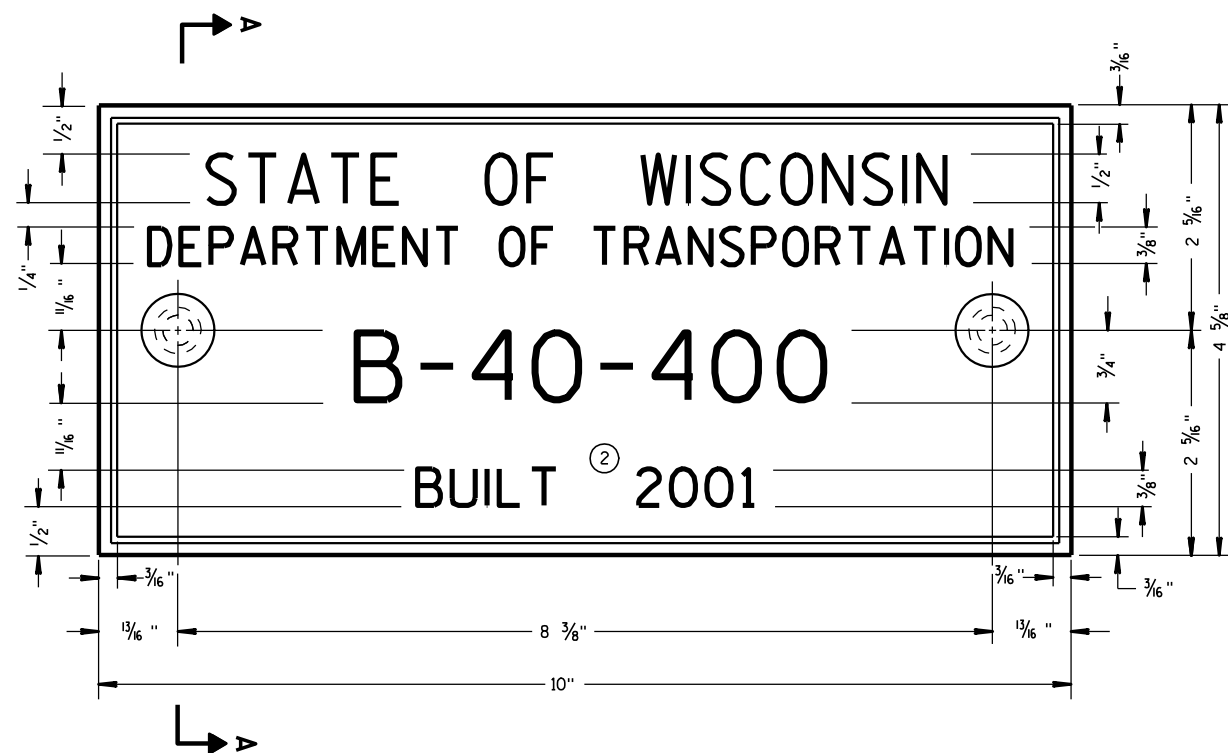
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR  
CULVERT PIPE

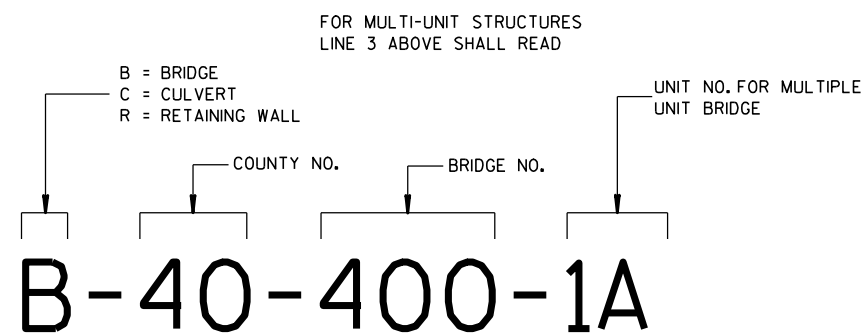
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
11/30/94  
DATE  
/S/ Rory L. Rhinesmith  
CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA





**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



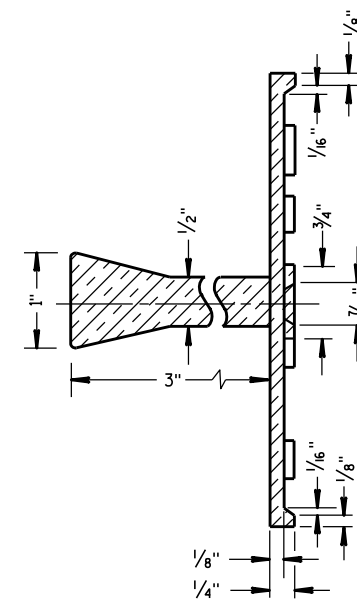
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

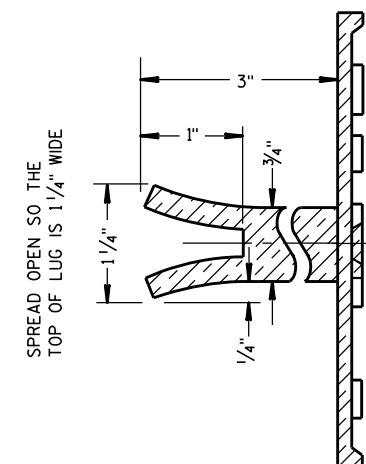
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

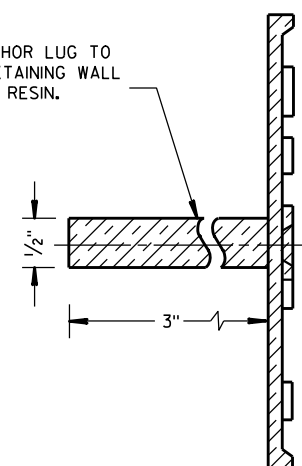


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

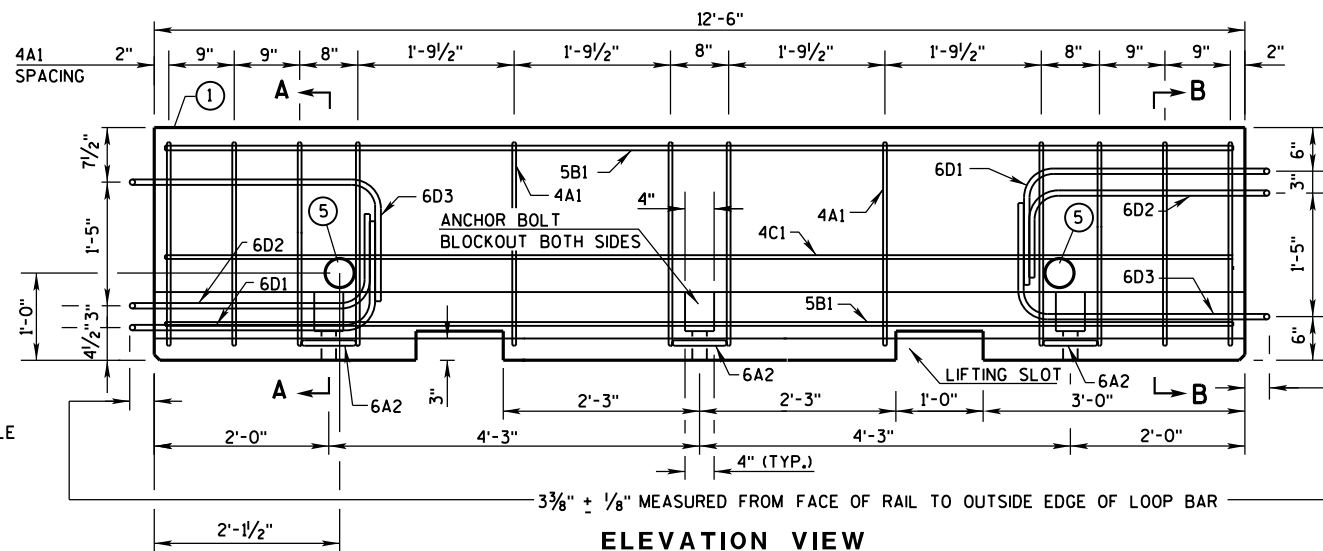
3/26/10  
DATE

FHWA

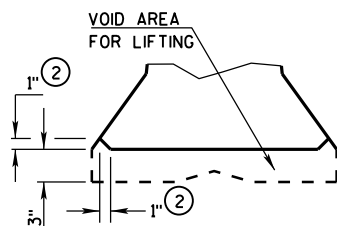
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



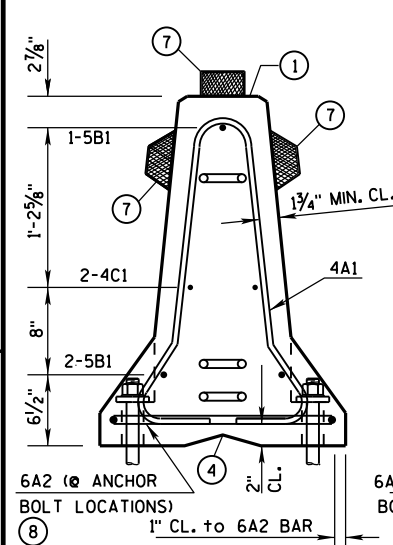
## END VIEW



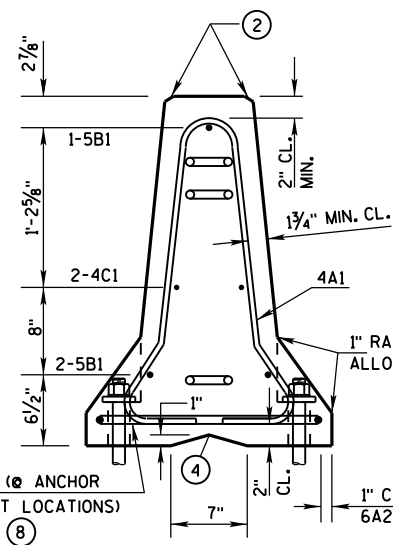
### ELEVATION VIEW



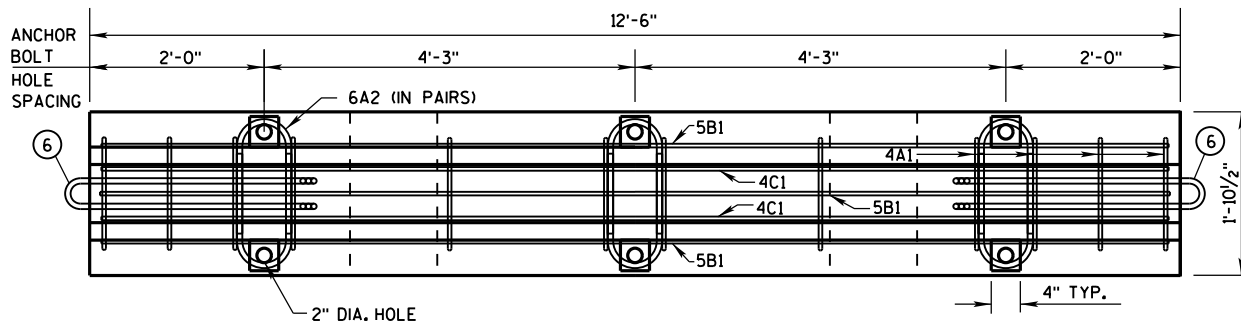
**DETAIL "B"**  
**LIFTING SLOT DETAIL**



**SECTION A-A**  
(STIRRUP PLACEMENT)

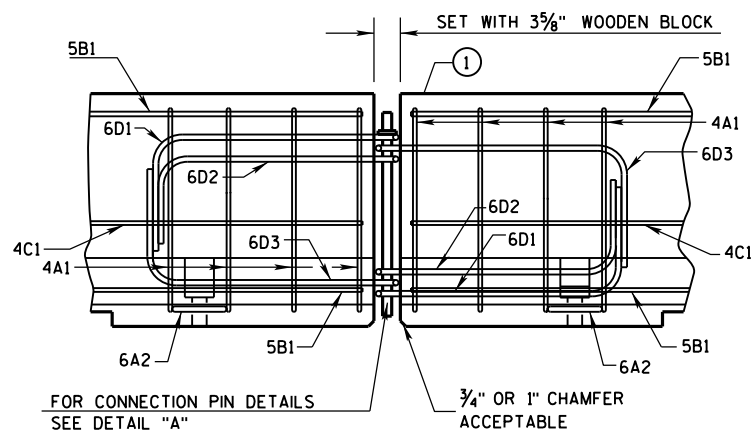


**SECTION B-B**  
(STIRRUP PLACEMENT)

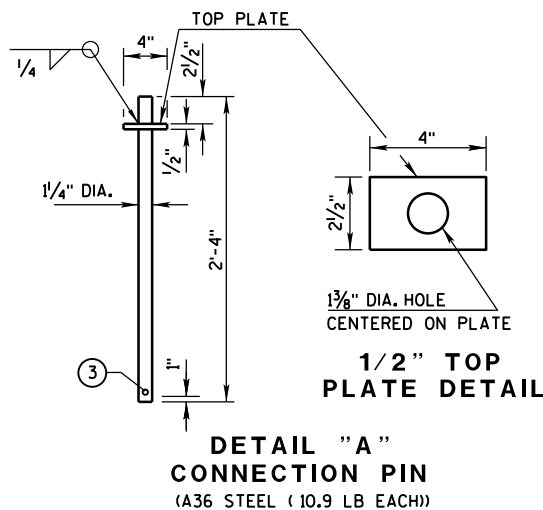


### PLAN VIEW

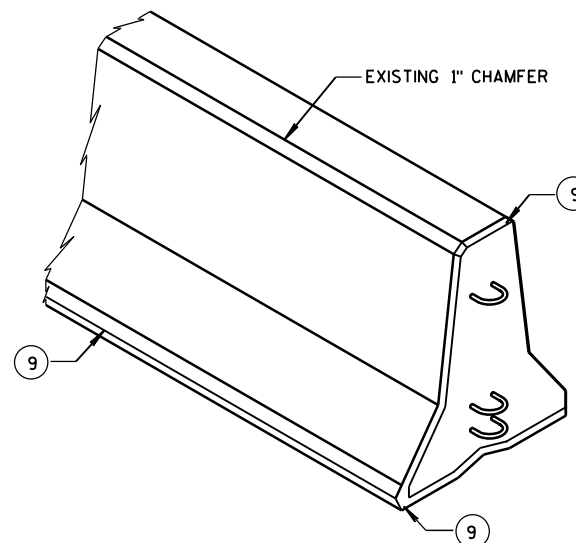
## DETAILS OF BARRIER SECTION



## DETAILS OF BARRIER CONNECTION



**DETAIL "A"**  
**CONNECTION PIN**  
(A36 STEEL ( 10.9 LB EACH))



## GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-15(a) THRU 14B7-15(i).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRCAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE  $\frac{3}{4}$ " SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A  $3\frac{1}{2}$ " PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN  $\frac{1}{4}$ " OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

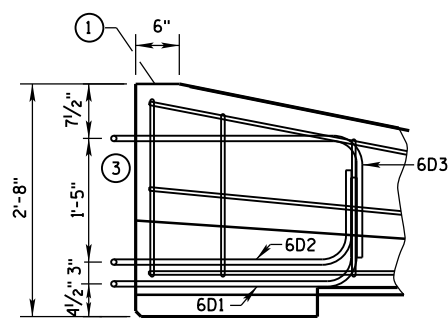
PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.  
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
  - a. TYPE: WICBTP
  - b. MANUFACTURER
  - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A  $\frac{3}{8}$ " HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR HOW TO ANCHOR BARRIER. SEE SHEET E FOR WHEN TO ANCHOR BARRIER.
- ⑨ 1" CHAMFER OPTIONAL.

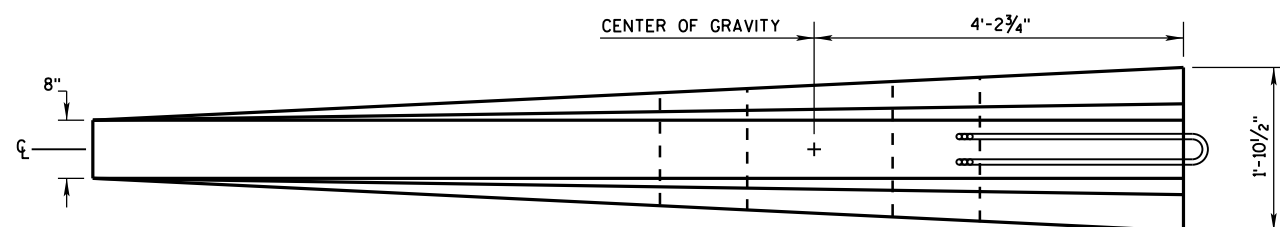
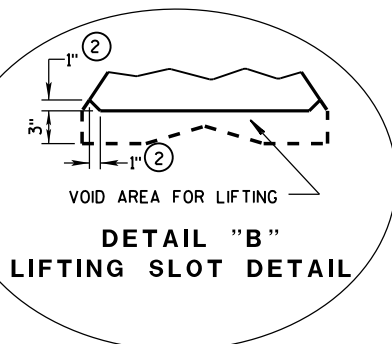
 $f'_c = 4,000 \text{ psi}$



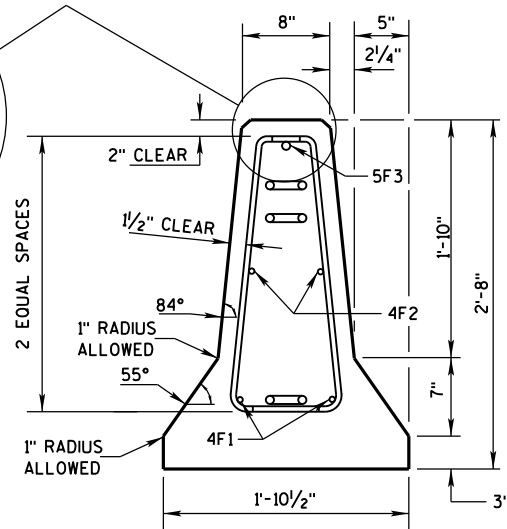


LOOP BAR ASSEMBLY INVERTED  
FOR OPPOSITE END.  
(FOR CONNECTION TO RIGHT END OF BARRIER)

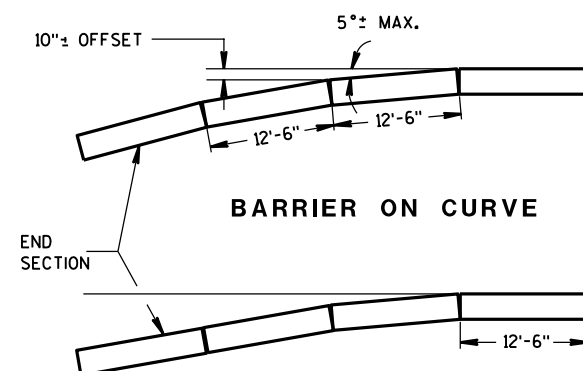
- ## GENERAL NOTES
- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
    - a. TYPE WICBTP
    - b. MANUFACTURER
    - c. DATE MANUFACTURED (MONTH AND YEAR)
  - ② 1" CHAMFER TO PREVENT SPALLING.
  - ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



**CHAMFER  
DETAIL**



**FRONT ELEVATION**



## FLARE AT BARRIER END

POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

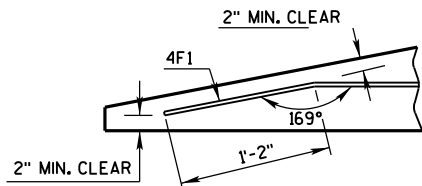
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



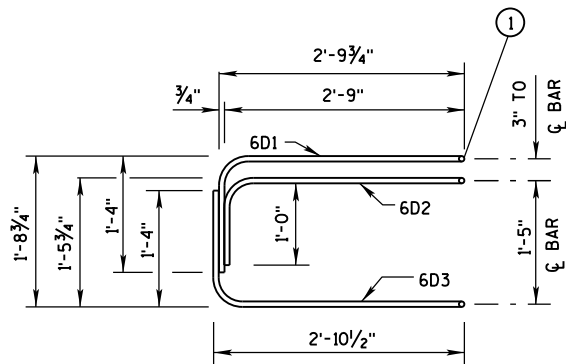
BARRIER TAPER SECTION  
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

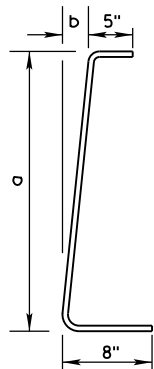
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"  
BENT BAR DETAIL



ELEVATION  
LOOP BAR ASSEMBLY



4V BARS  
2 AT EACH SIZE REQUIRED  
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

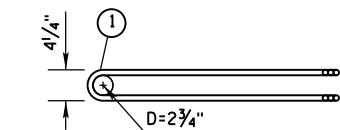
GENERAL NOTES

- ① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION  
BILL OF MATERIALS

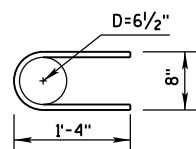
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

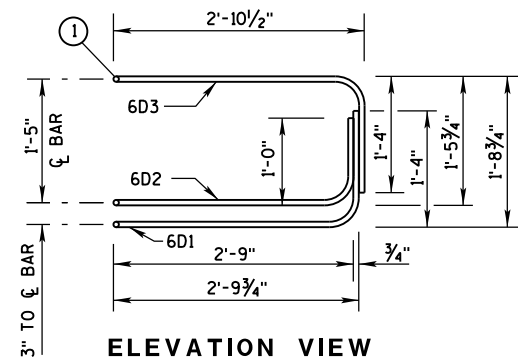


PLAN VIEW  
LOOP BAR ASSEMBLY

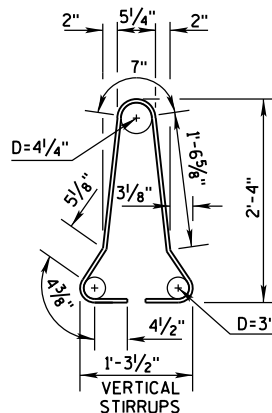
(MARKED END SHOWN, INVERT FOR OTHER END)



6A2



ELEVATION VIEW



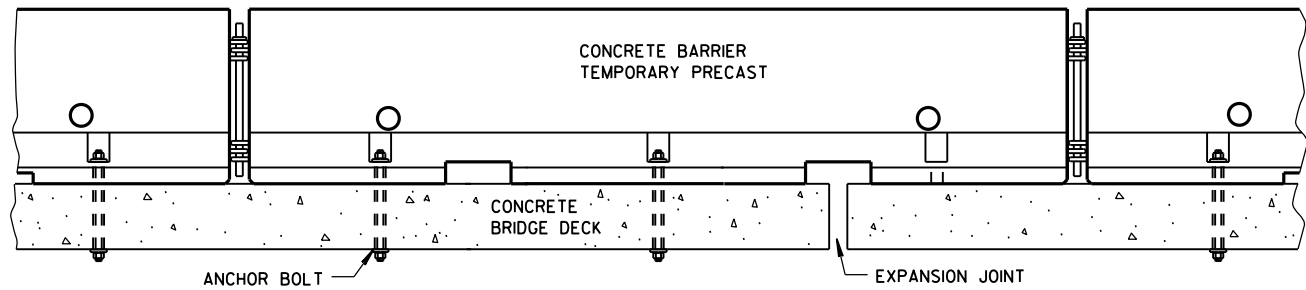
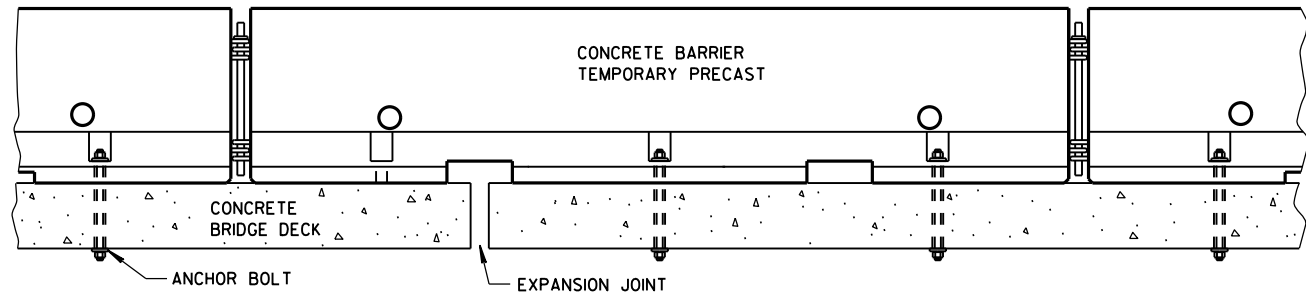
4A1

BARRIER SECTION

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

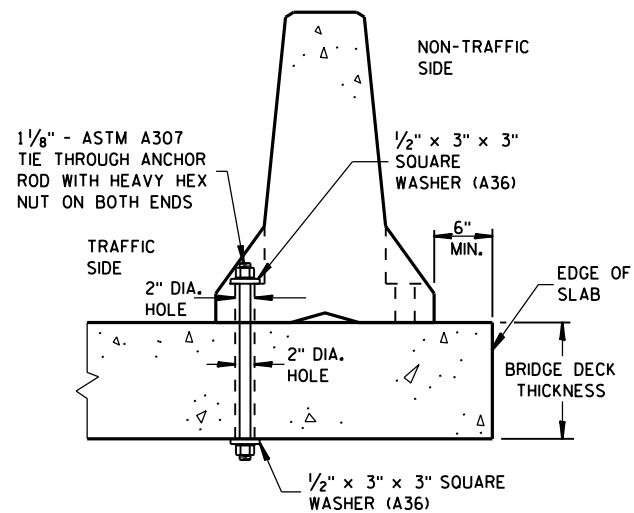
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





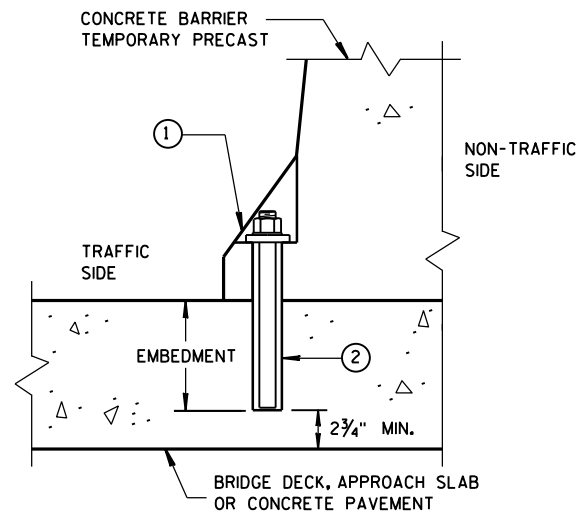
### TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



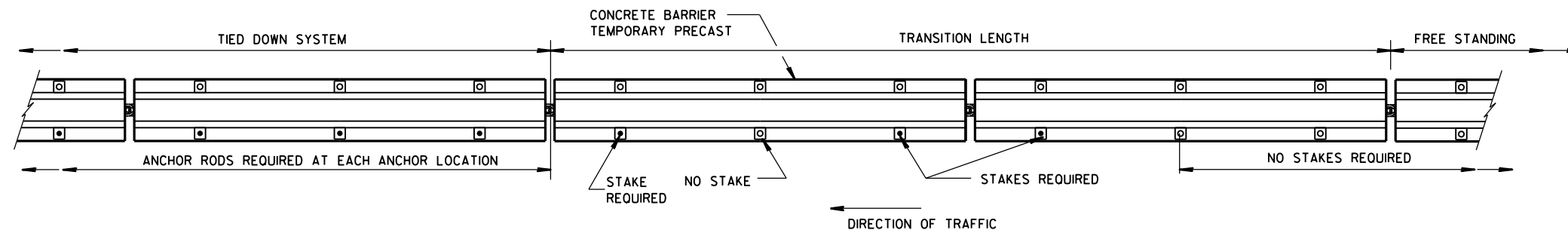
### THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



### REMOVABLE ADHESIVE ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



### PLAN VIEW

### FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

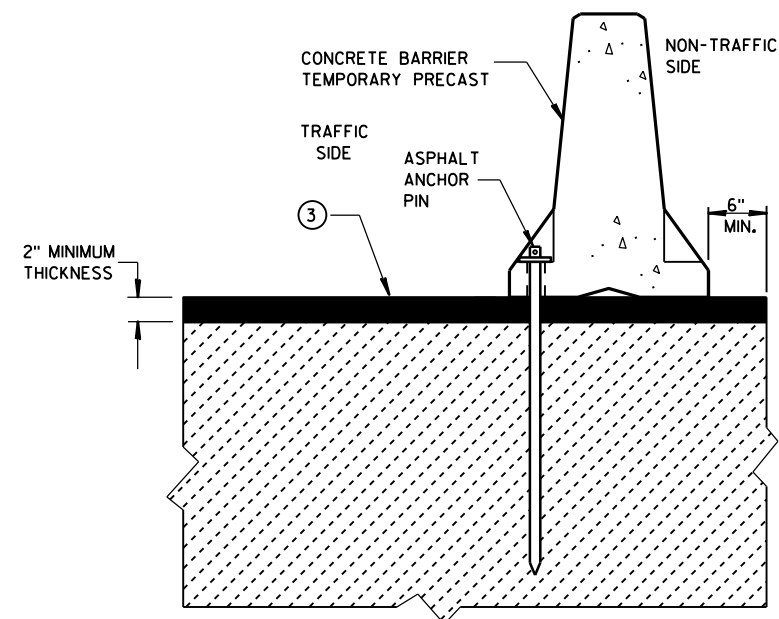
(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

### GENERAL NOTES

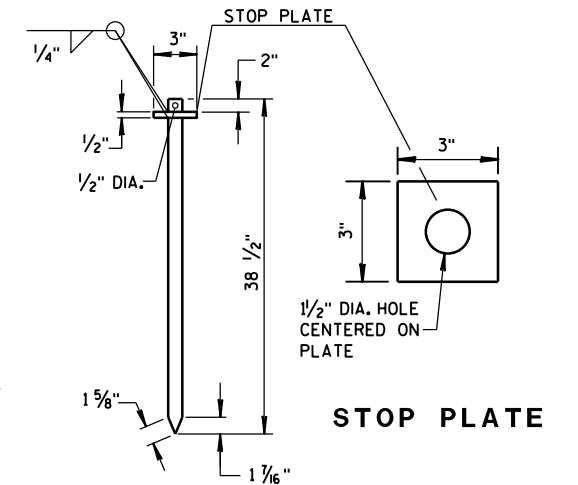
SEE SHEET E FOR WHEN TO ANCHOR. OTHER PARTS OF THE PLAN MAY SHOW ADDITIONAL LOCATIONS REQUIRING ANCHORING.

REMOVE ALL ANCHORS WHEN NO LONGER NEEDED. FILL CONCRETE PAVEMENTS, DECKS AND APPROACH SLABS WITH NON-SHRINK COMMERCIAL GROUT FROM THE APPROVED PRODUCT LIST. FILL ASPHALT PAVEMENTS WITH ASTM D6690 TYPE II RUBBERIZED CRACK FILLER.

- ① 1/8" DIAMETER A307 THREADED ROD, 1/2" X 3" X 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ② ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.12 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.
- ③ ASPHALT SURFACE SHOWN. CONTRACTOR MAY DRILL THROUGH CONCRETE PAVEMENT AND THEN DRIVE ASPHALT ANCHOR PIN.



### STAKE DOWN INSTALLATION FOR ASPHALTIC SURFACE



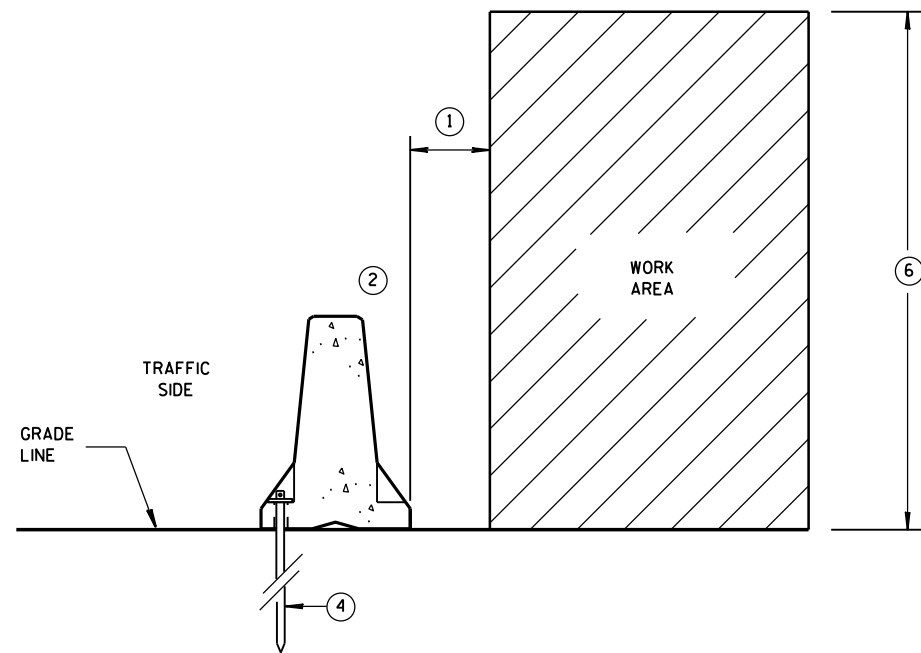
### ASPHALT ANCHOR PIN

(ASTM A36 STEEL)

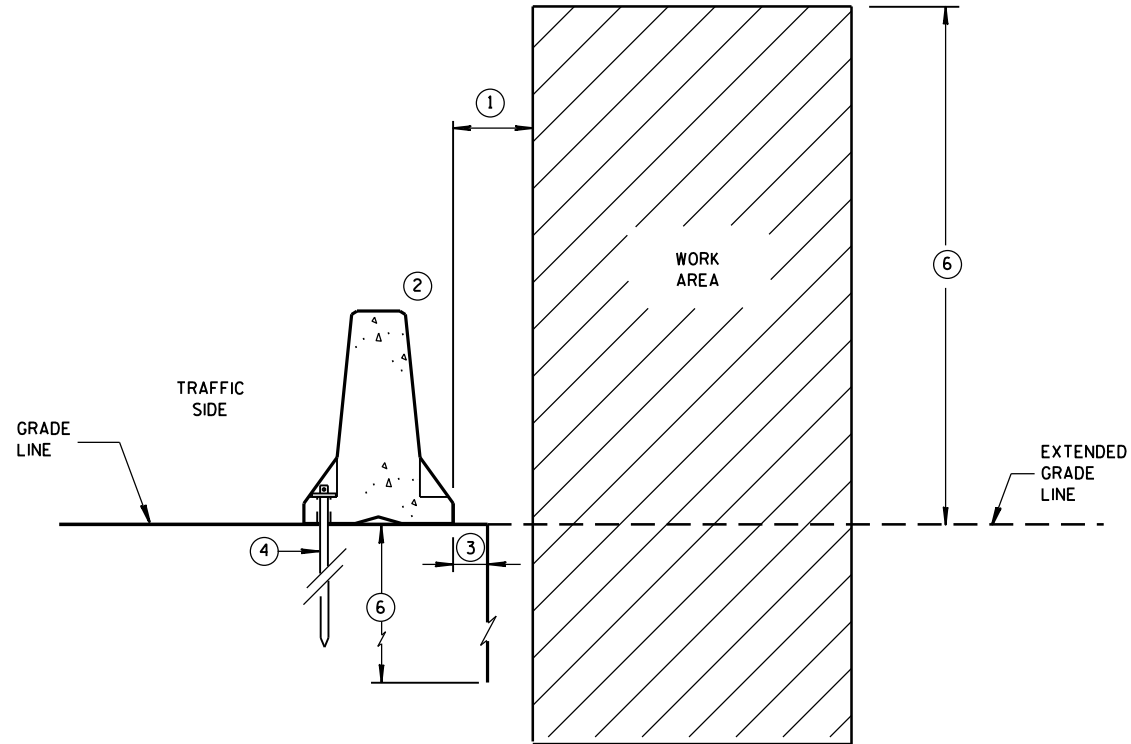
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





**ANCHORED BARRIER SPACE REQUIREMENTS  
FOR HAZARDS EXTENDED  
ABOVE THE GRADE LINE**

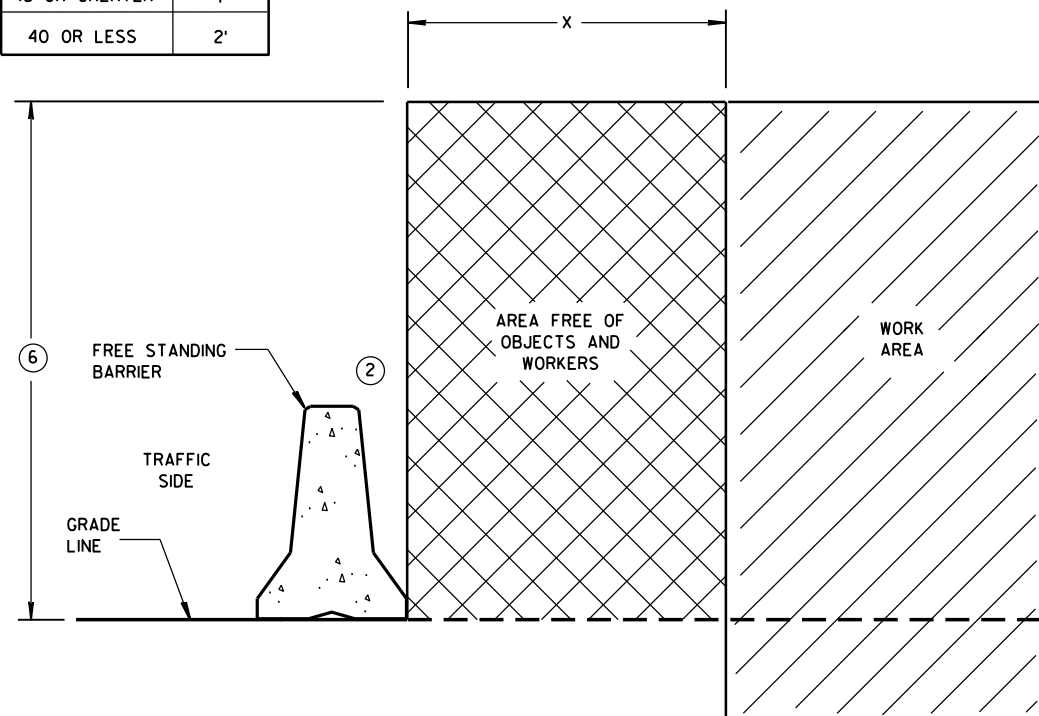


**ANCHORED BARRIER SPACE REQUIREMENTS  
ON VERTICAL DROP OFFS**

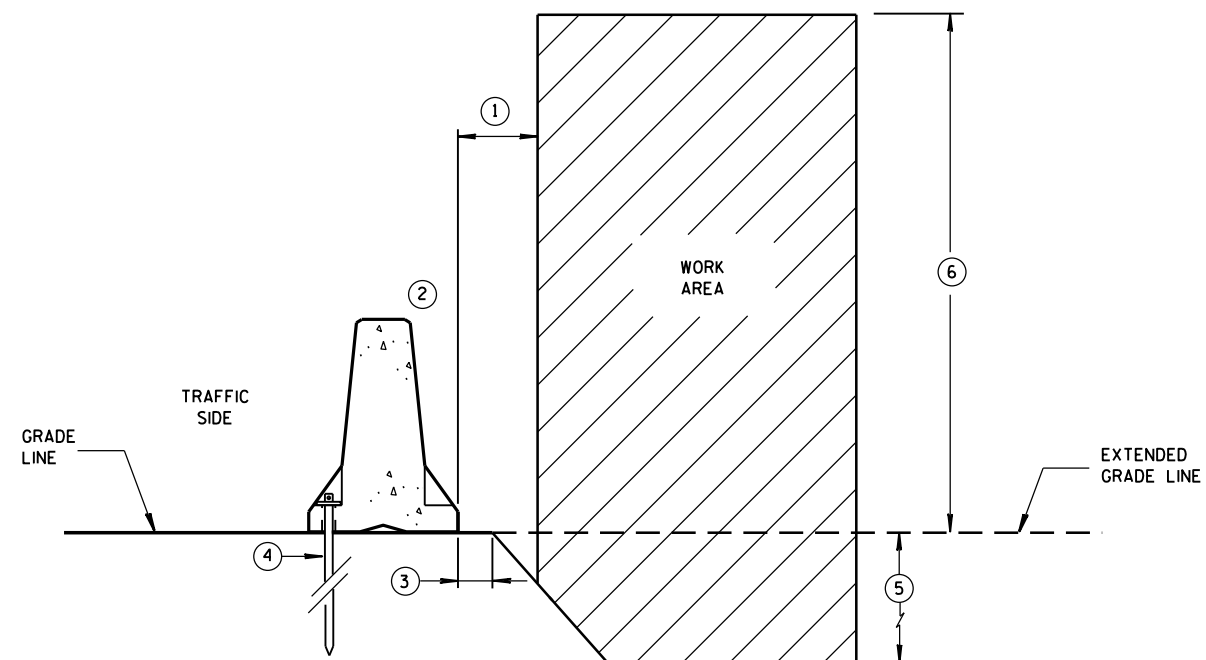
### GENERAL NOTES

- ① WHEN OBJECTS EXTEND ABOVE THE GRADE, A MINIMUM OF 1 FOOT IS REQUIRED FROM BACK OF BARRIER TO OBJECT. SEE OTHER DETAILS FOR FOR THE MINIMUM OFFSET FROM BACK OF BARRIER TO SLOPES OR VERTICAL DROPS.
- ② OBJECTS ARE NOT TO BE PLACED ON, MOUNTED TO, OR LEANED AGAINST THE BARRIER WITHOUT PERMISSION OF THE PROJECT ENGINEER.
- ③ SEE OTHER DETAIL ON SHEET "D" FOR SPACE REQUIREMENTS.
- ④ SEE BOLT THROUGH DECK, REMOVABLE ADHESIVE ANCHOR, OR A STAKE DOWN FOR ASPHALTIC SURFACE TREATMENT DETAILS. ASPHALTIC ANCHOR SHOWN.
- ⑤ DEPTH OF 3 FEET OR MORE.
- ⑥ Y = 6'-6".

POSTED SPEED MPH	X
45 OR GREATER	4'
40 OR LESS	2'



**FREE STANDING BARRIER SPACE REQUIREMENTS**

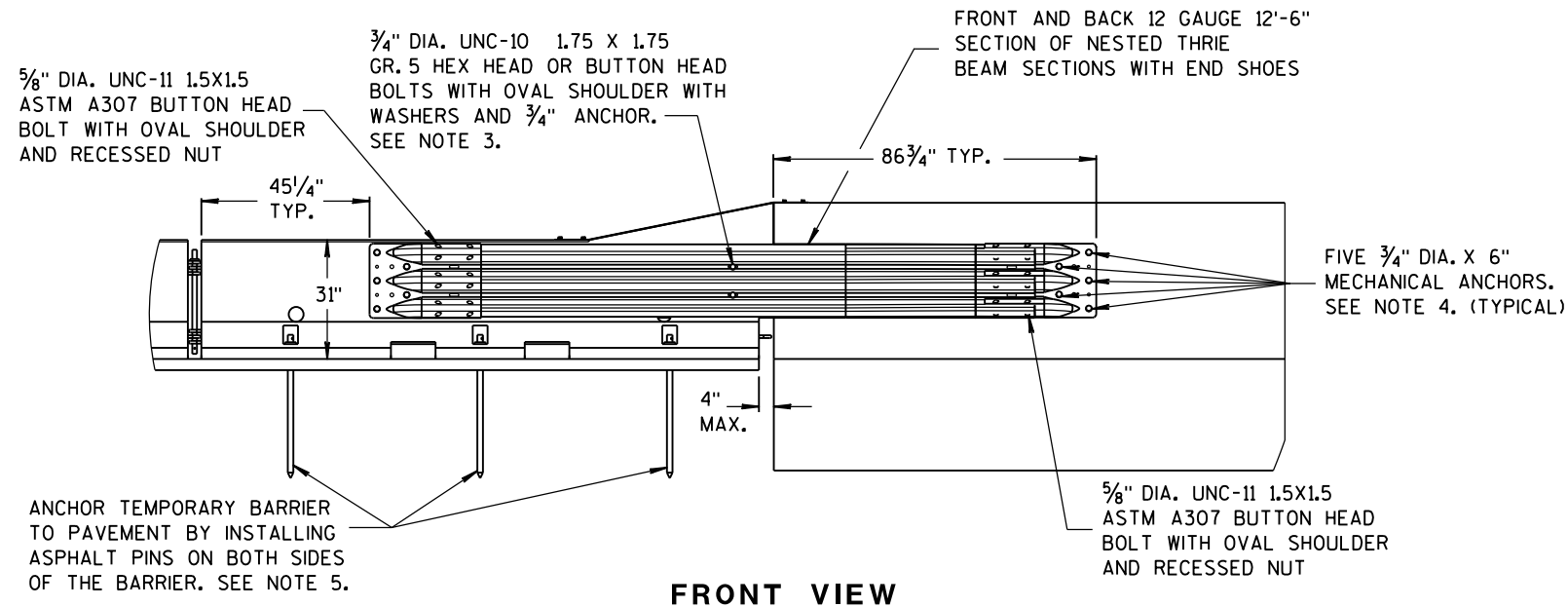


**ANCHORED BARRIER SPACE REQUIREMENTS  
ON SLOPES**

**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





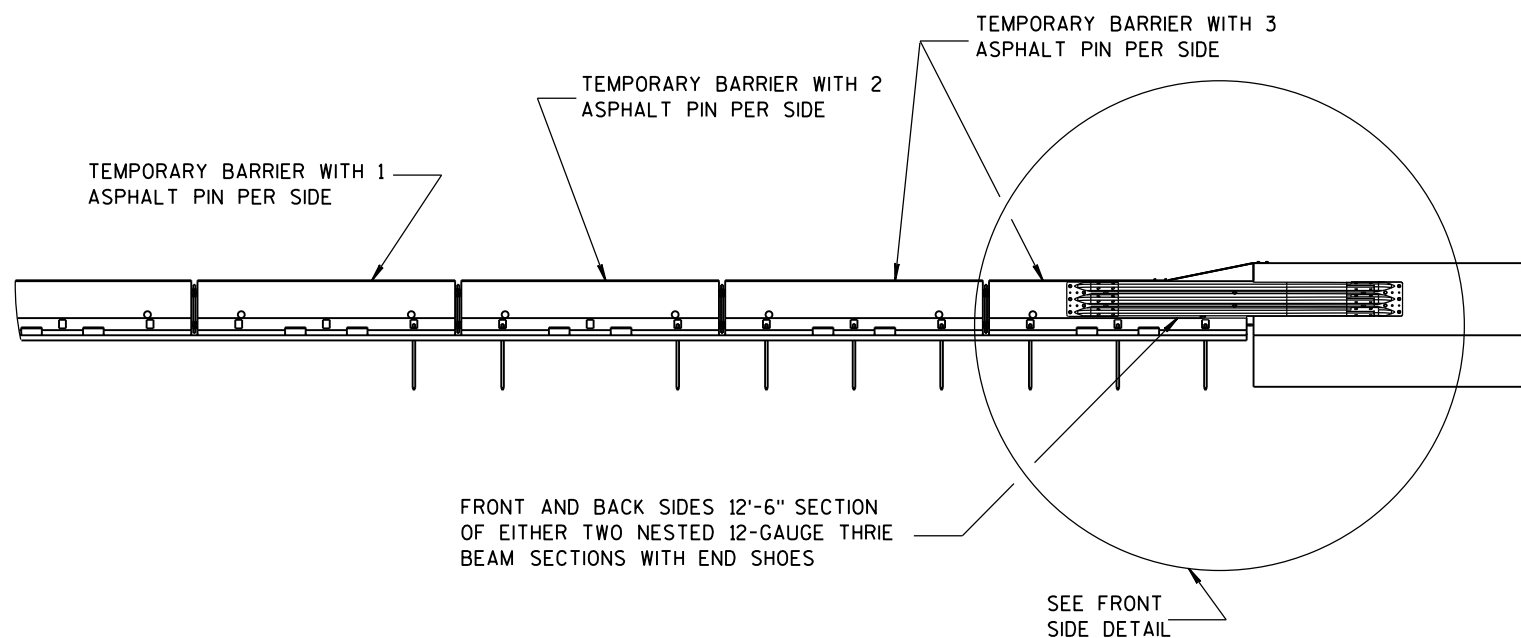
FRONT VIEW

# NOTES

NESTED THRIE BEAM IS REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS REGARDLESS OF TRAFFIC.

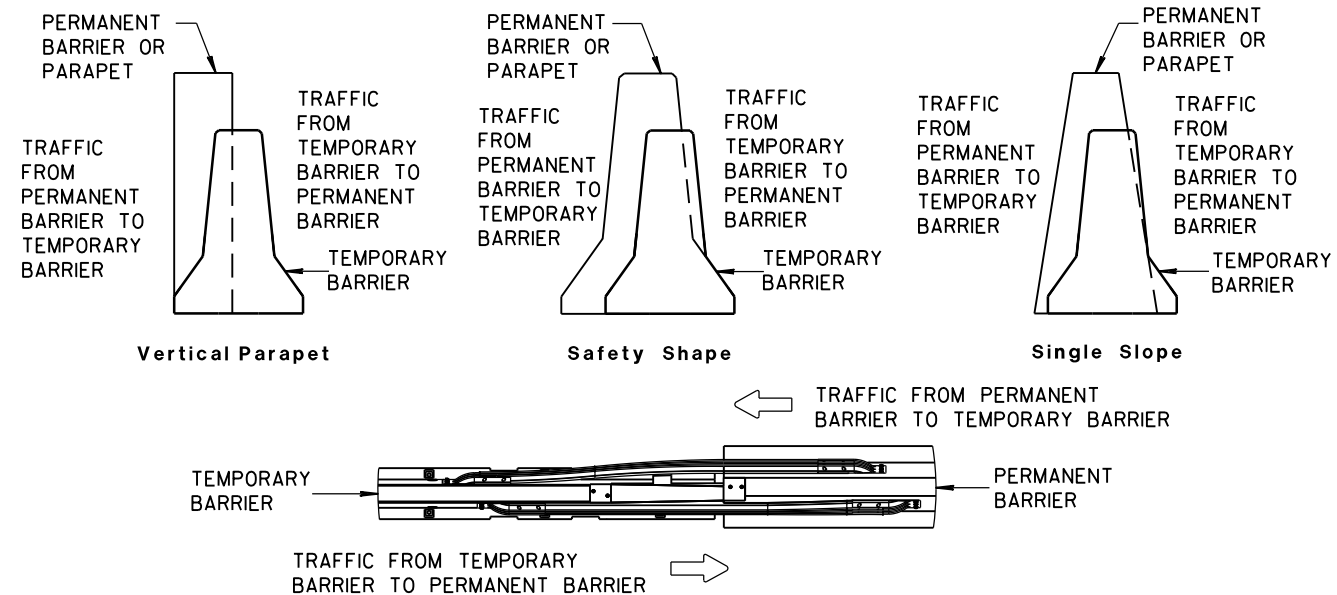
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.

4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

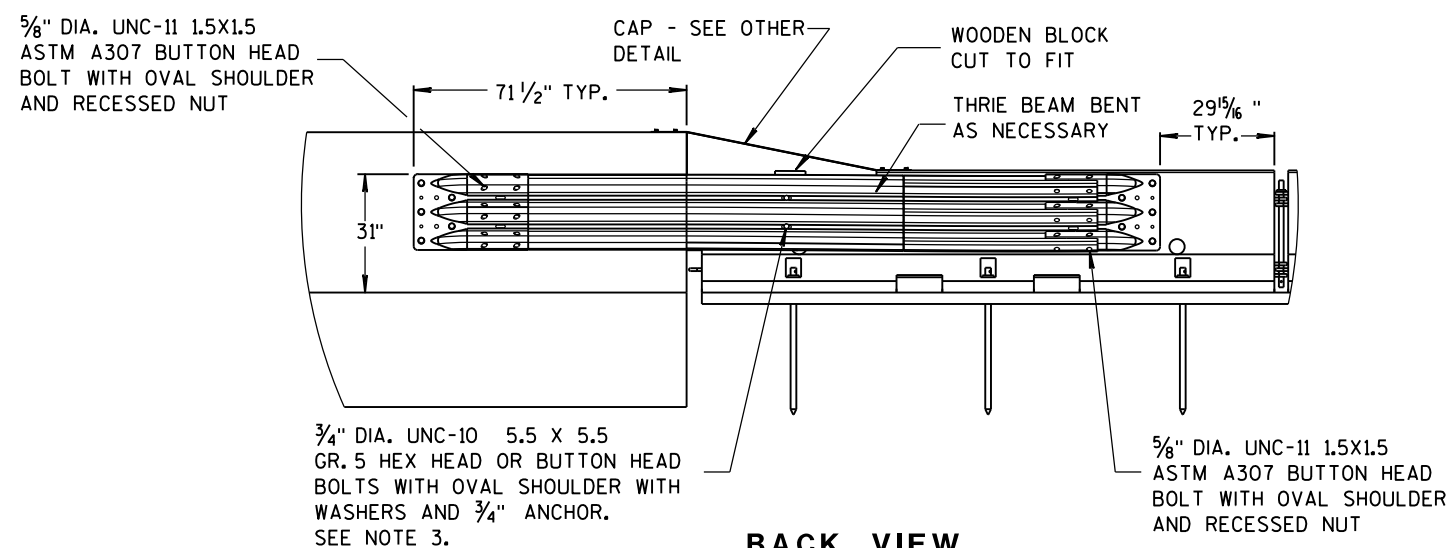


FRONT VIEW

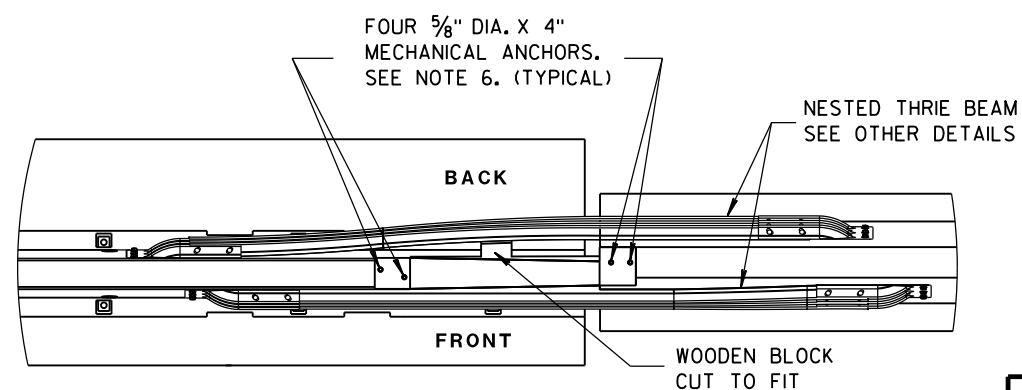
## BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



## TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



BACK VIEW

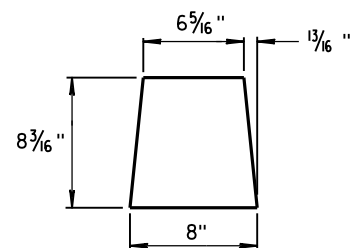


PLAN VIEW

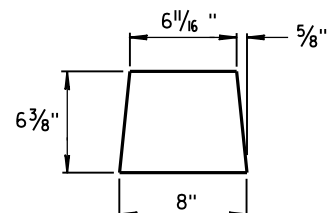
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

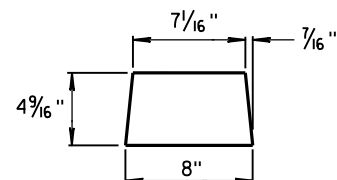




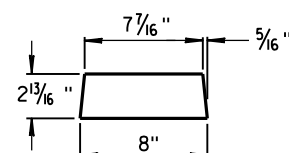
**GUSSET 1**



**GUSSET 2**

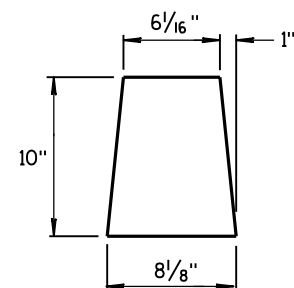


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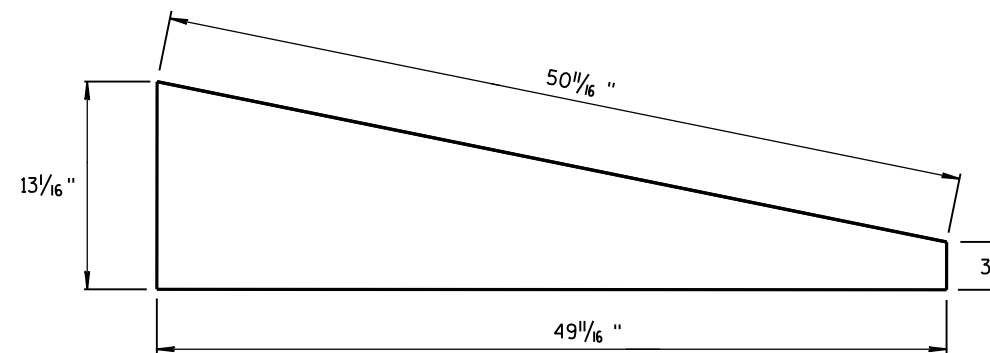


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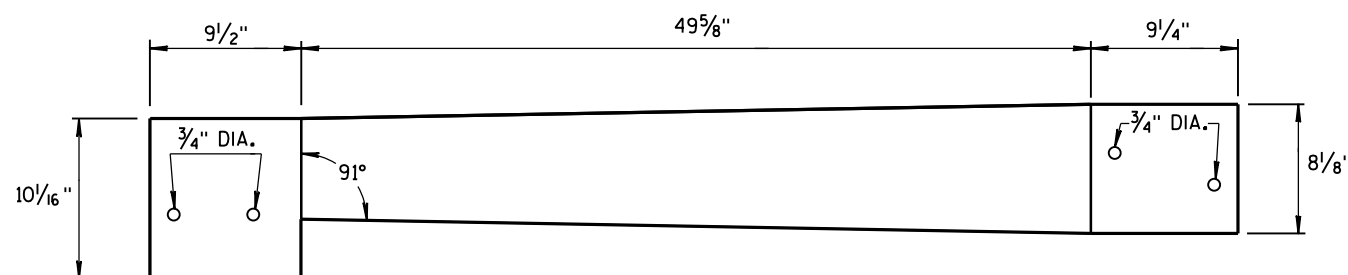
**GUSSETS**



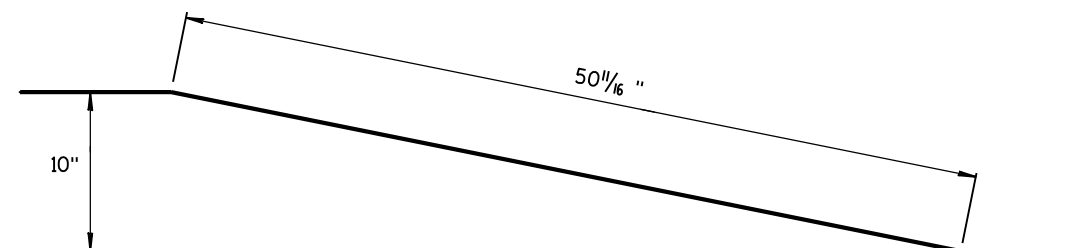
**END PLATE**



**SIDE PLATE**

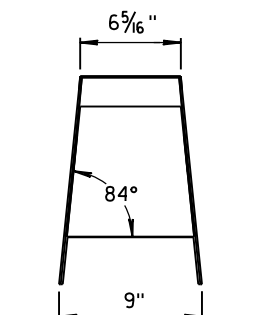


**TOP PLATE**

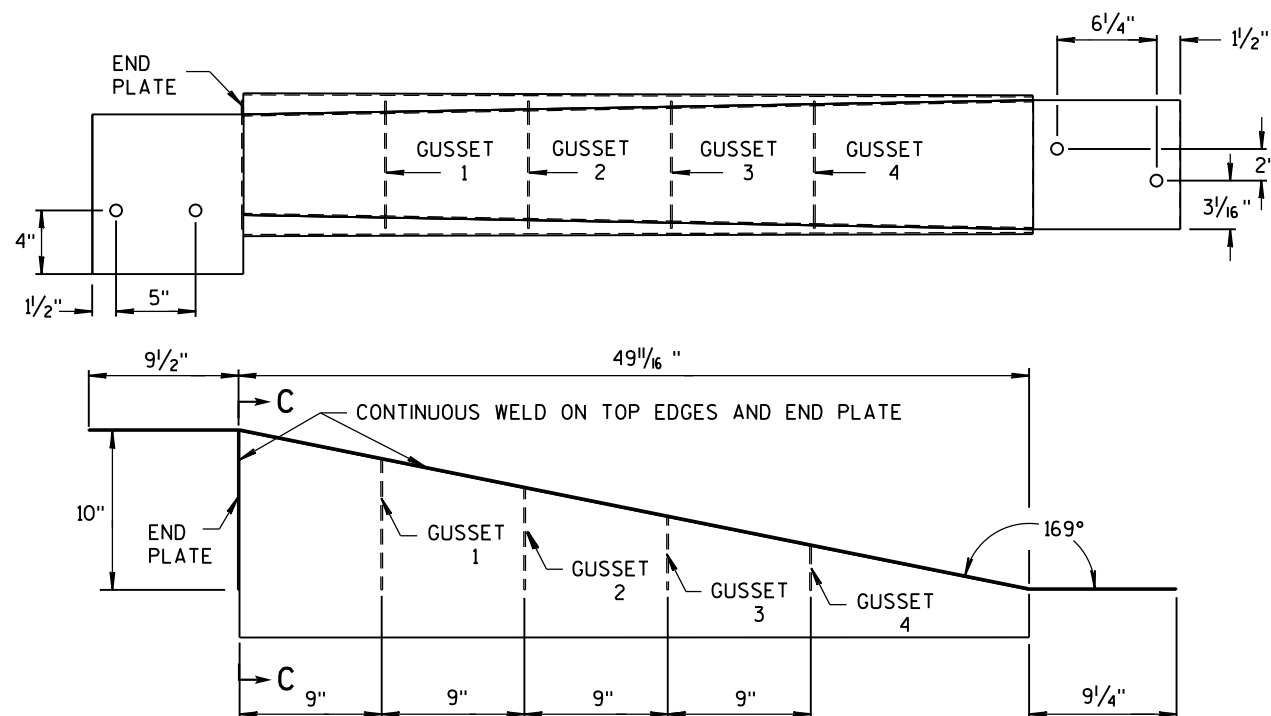


**SIDE, TOP AND END PLATES FOR CAP  
FROM TEMPORARY CONCRETE BARRIER  
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



**SECTION C-C**



**NOTES**

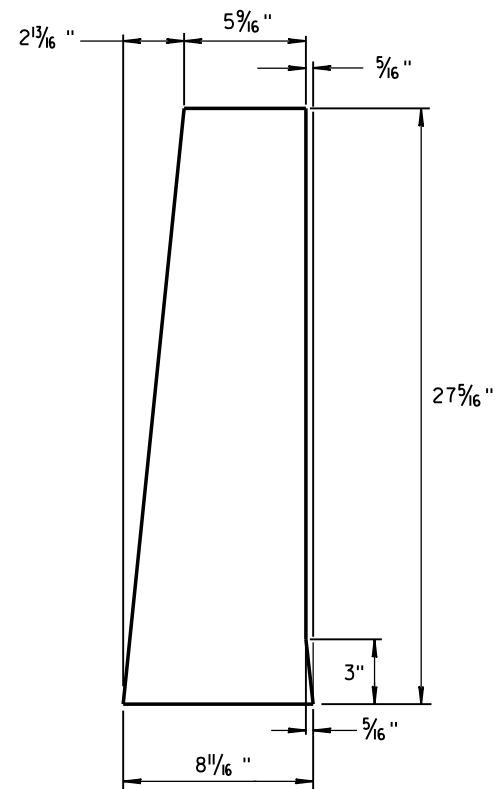
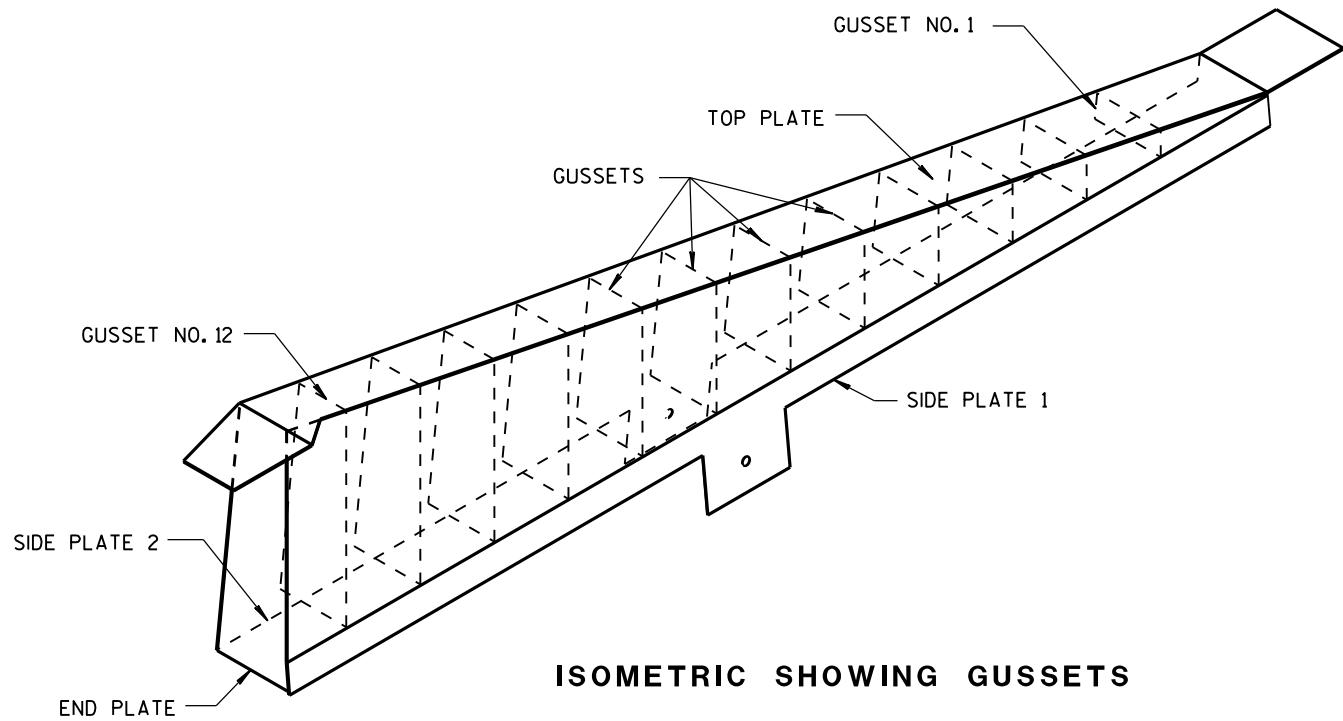
1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

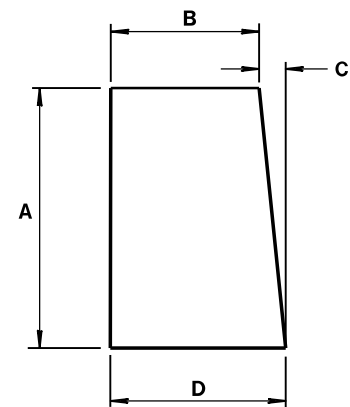
**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





1/8" STEEL PLATE

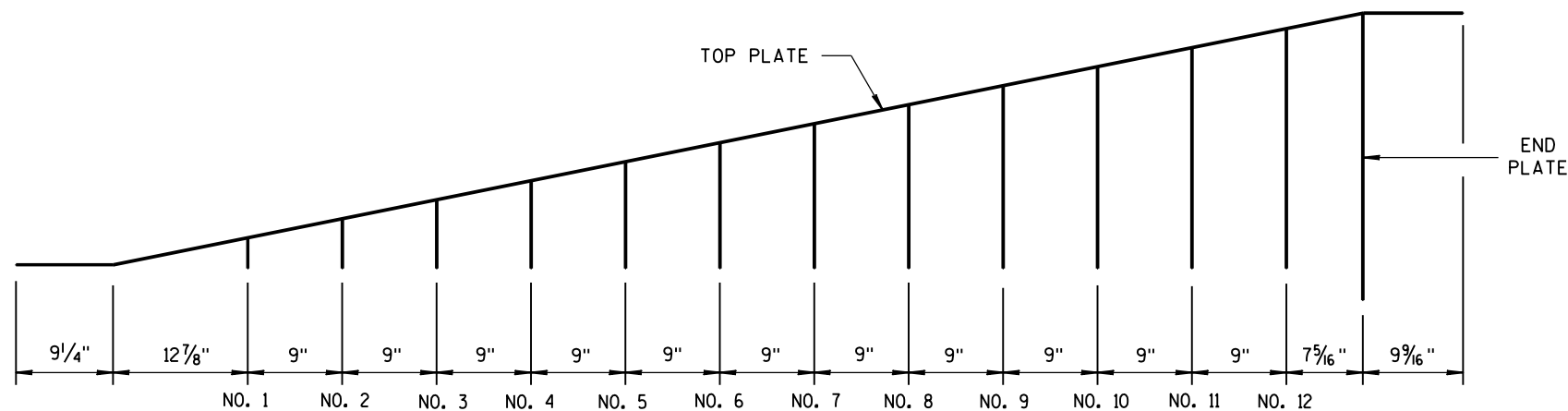


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16 "
5	10 1/8"	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16 "	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.

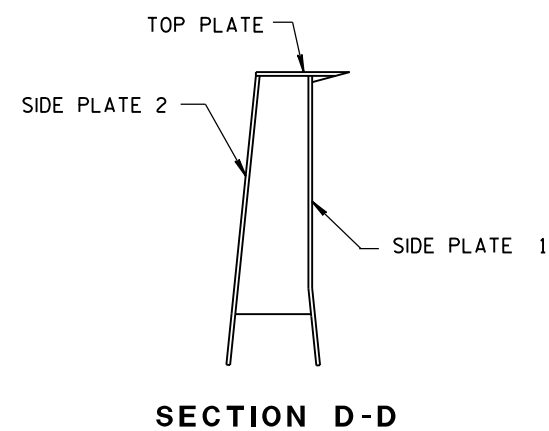
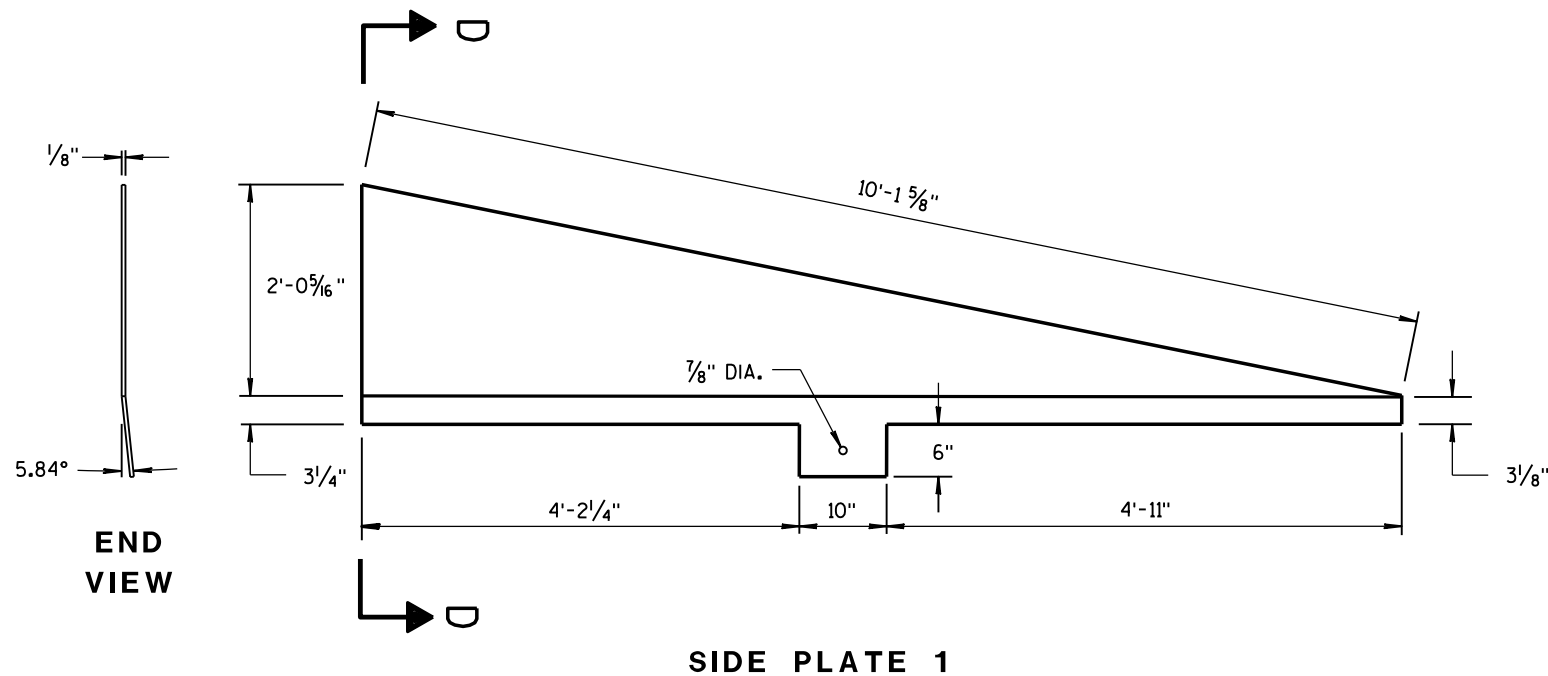
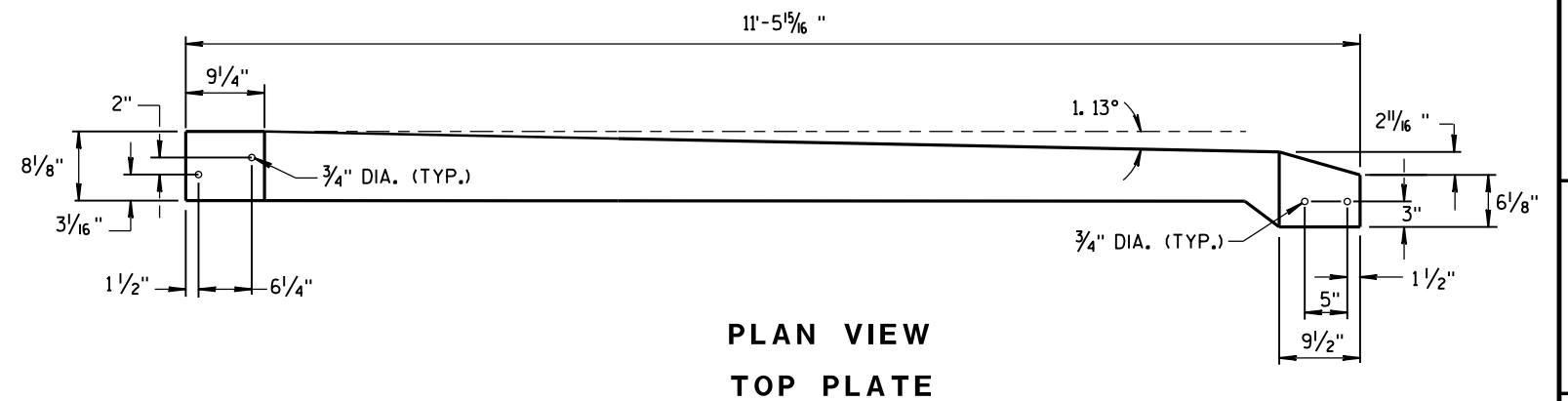
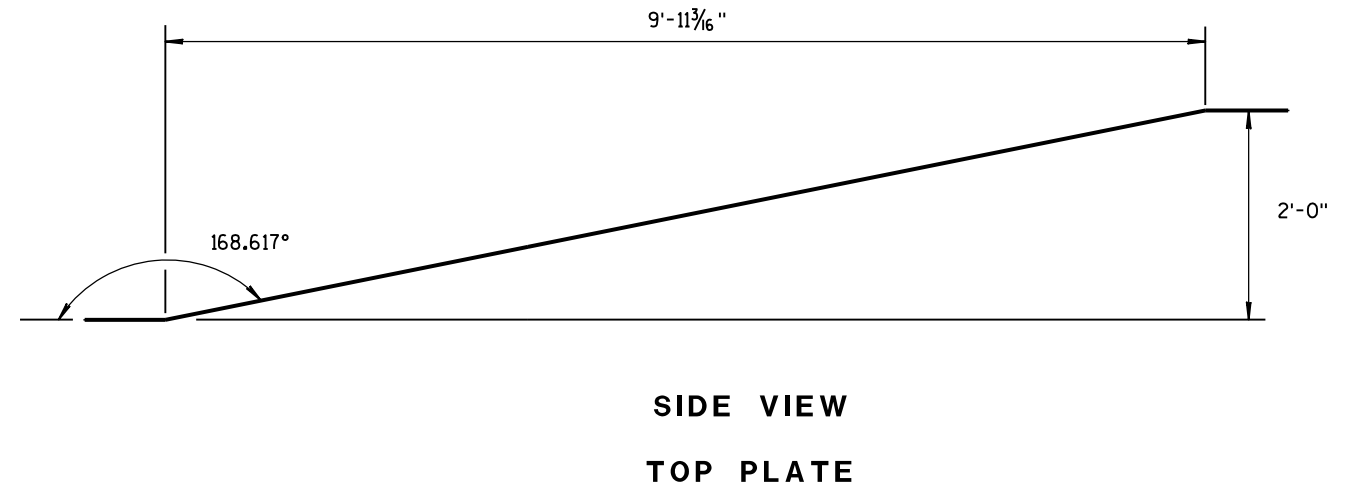
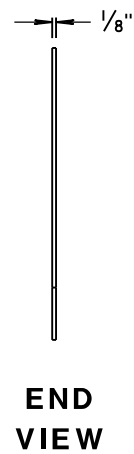
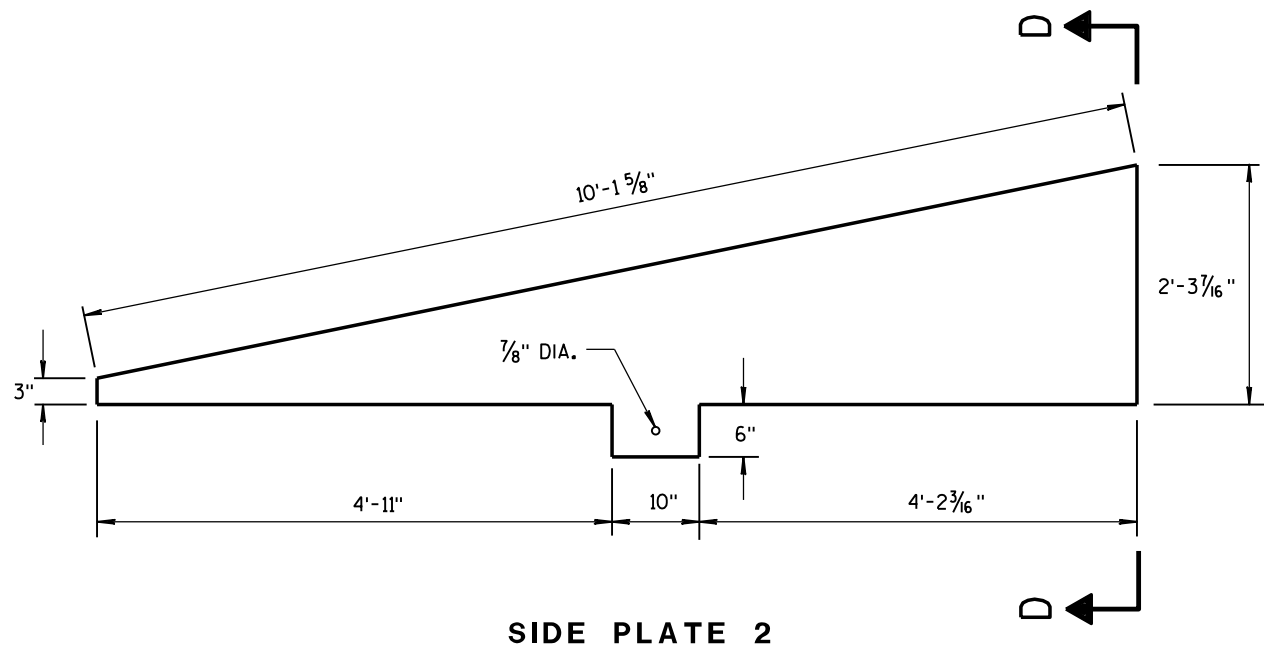


CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

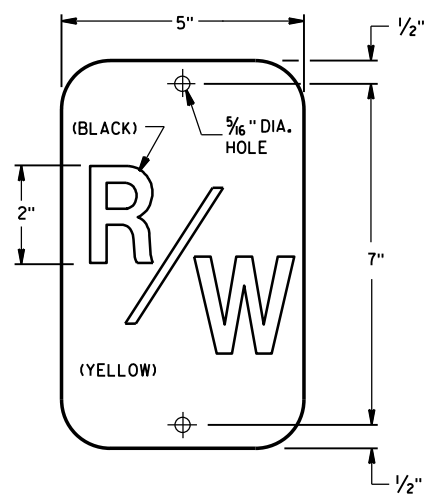
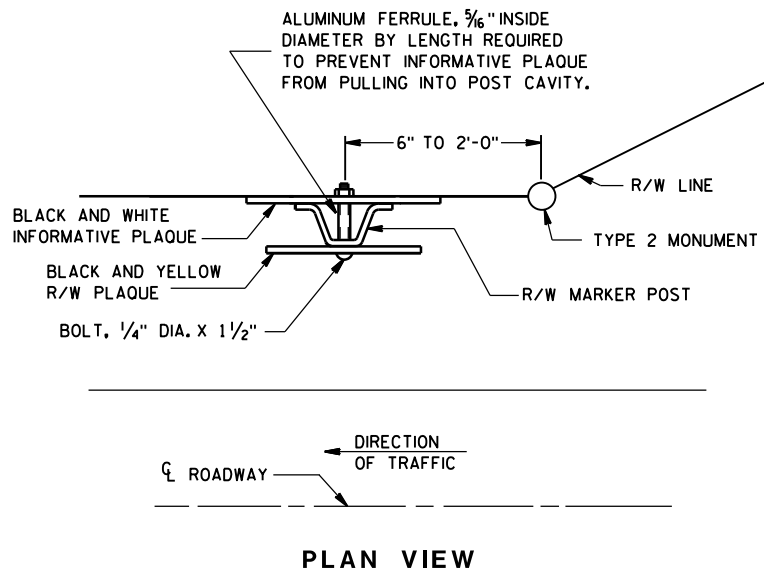




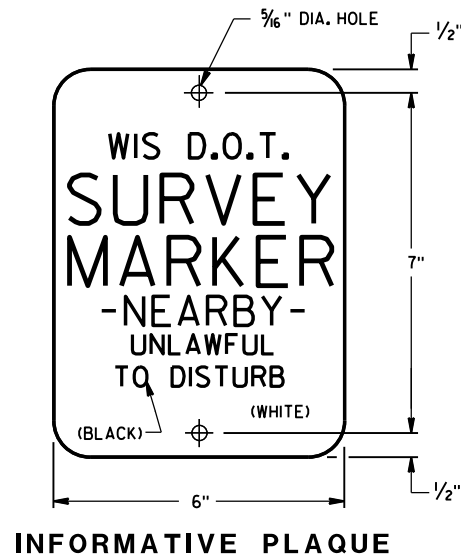
**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Rodney Taylor ROADWAY STANDARD DEVELOPMENT UNIT SUPERVISOR
FHWA	





THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



## GENERAL NOTES

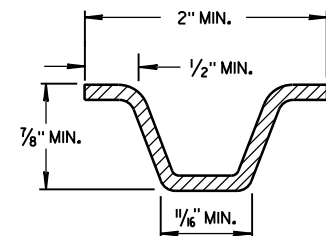
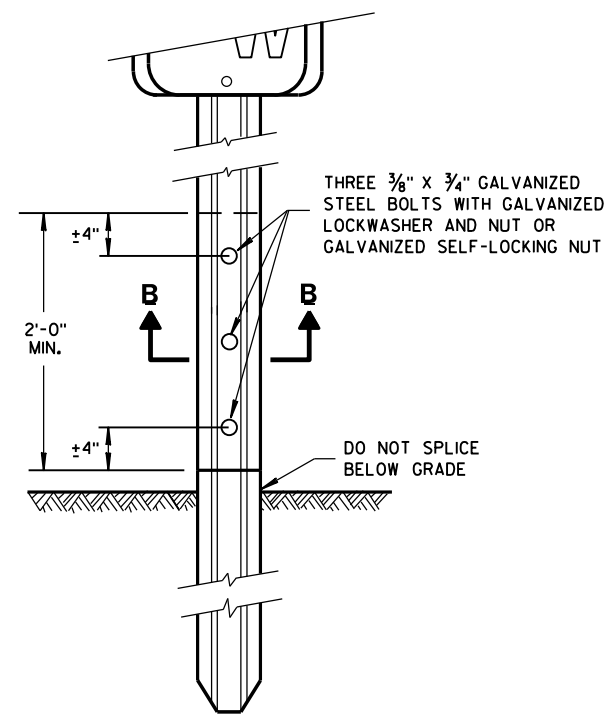
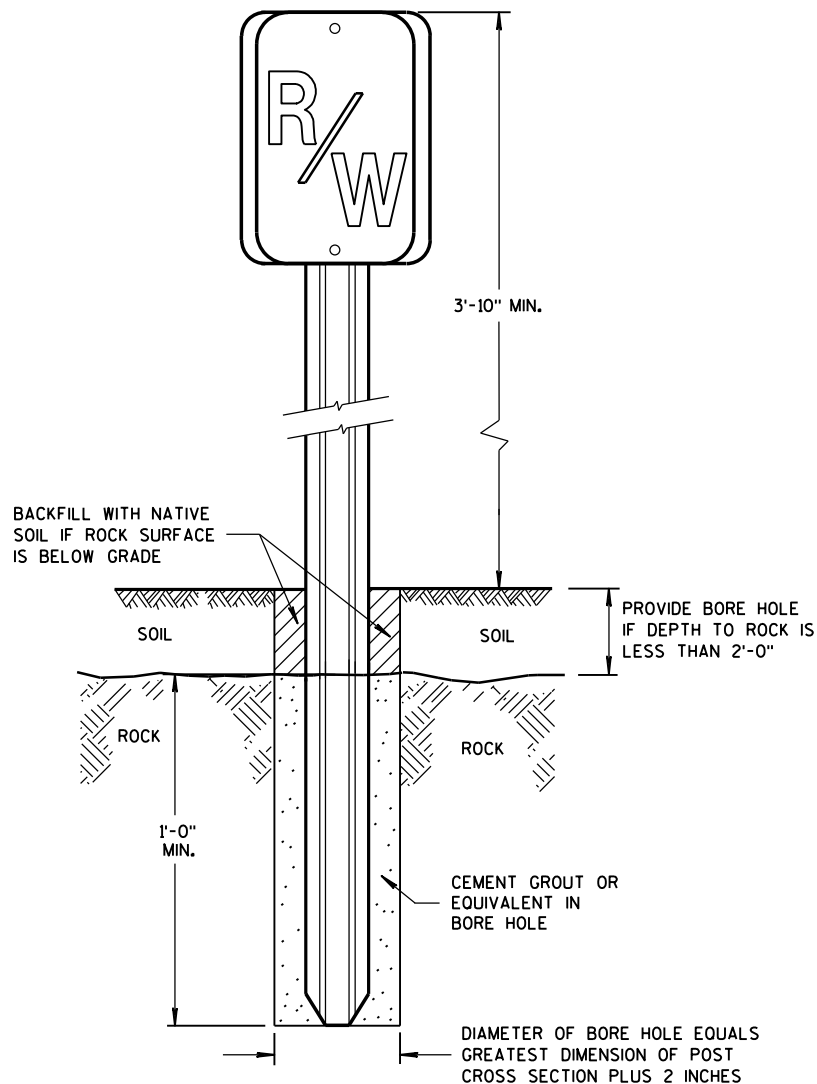
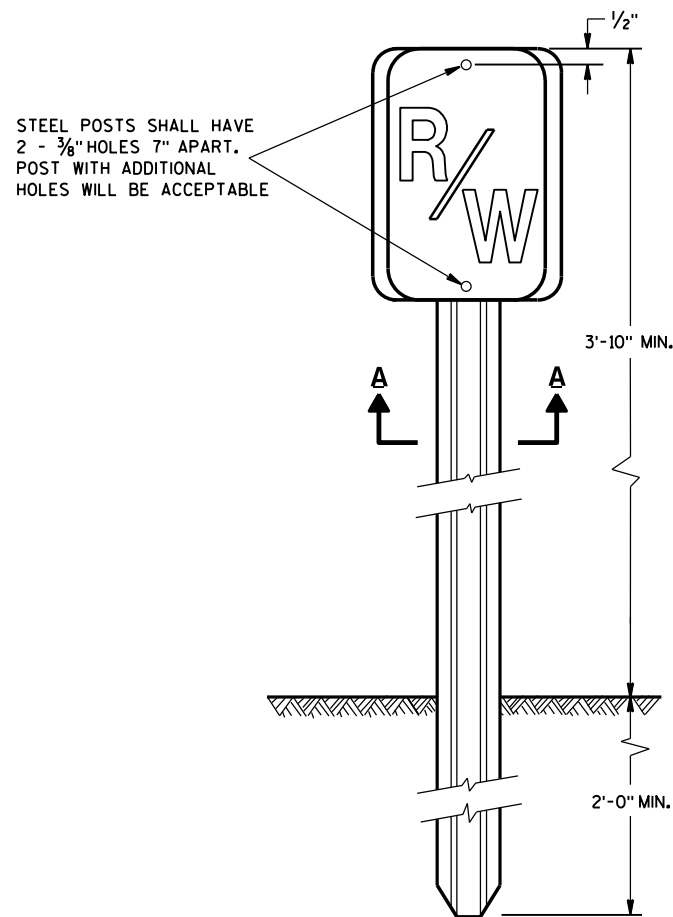
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

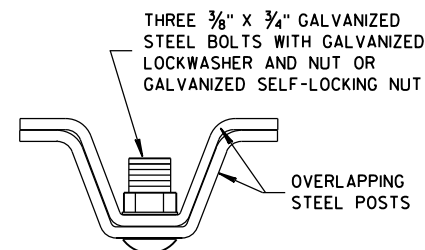
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



MIN. WEIGHT 1.12 LB./FT.  
**SECTION A-A**



**SECTION B-B**

**MARKER POST  
FOR RIGHT-OF-WAY**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

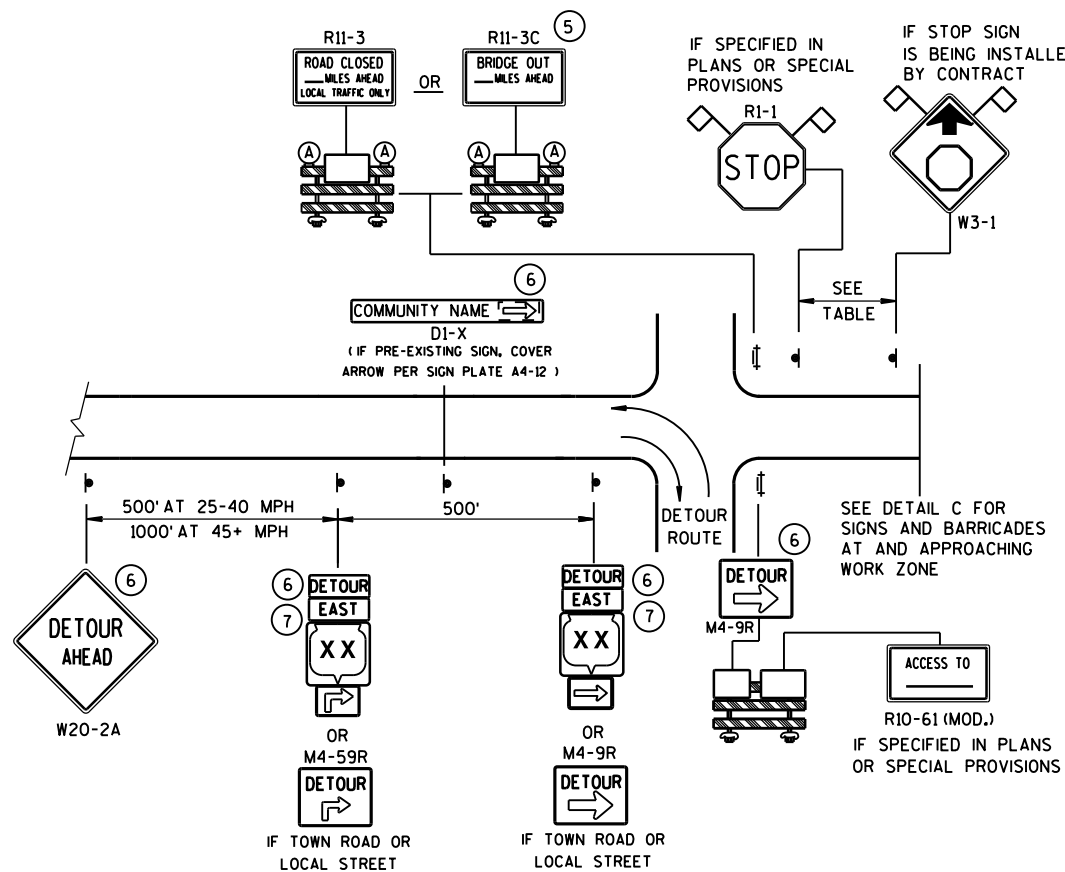
2/18/2016

DATE

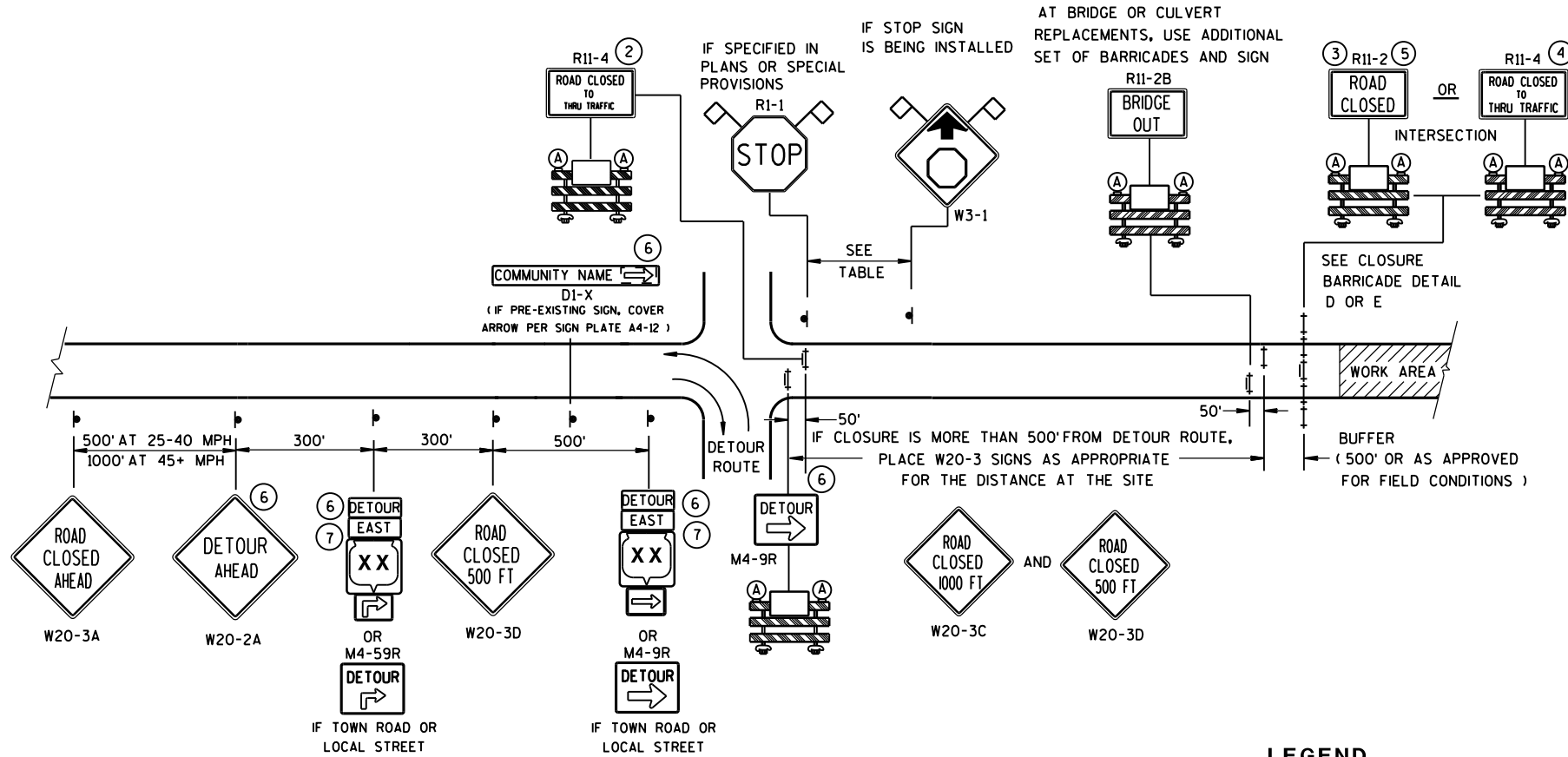
FHWA

/S/ Ray Kumapayi  
CHIEF SURVEYING AND MAPPING ENGINEER

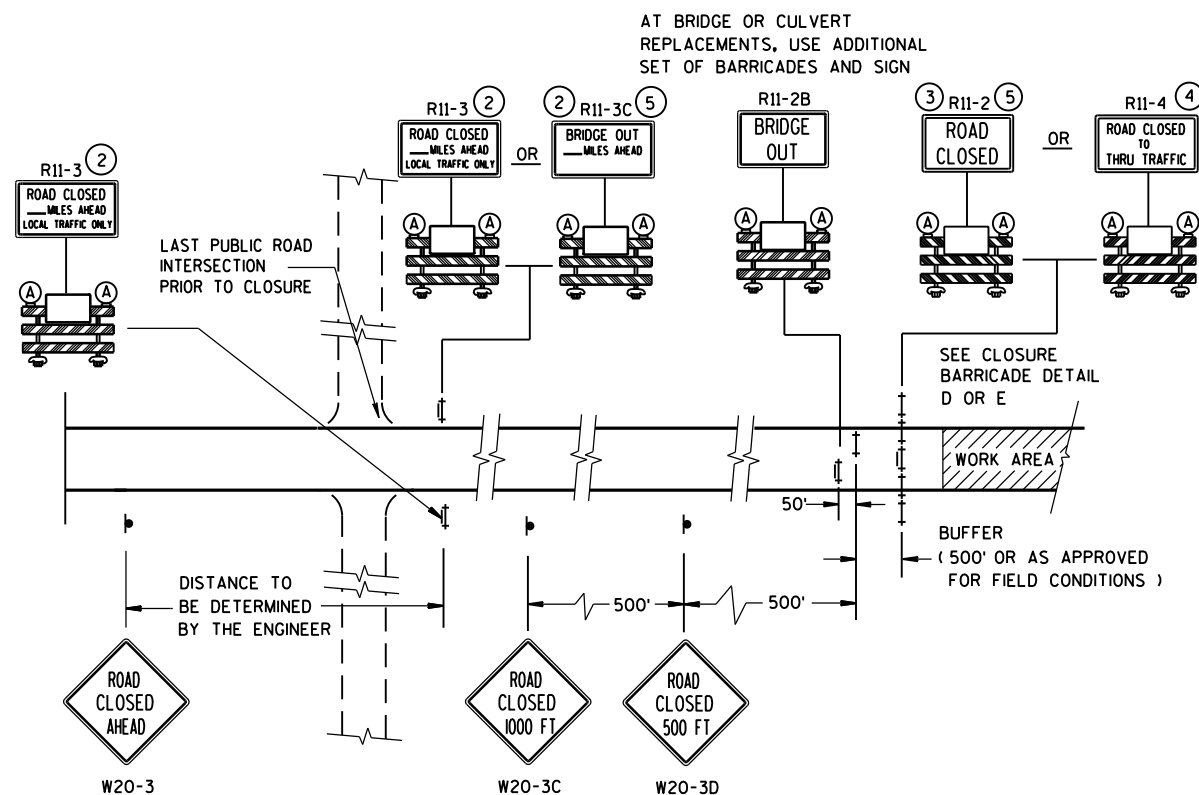




**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



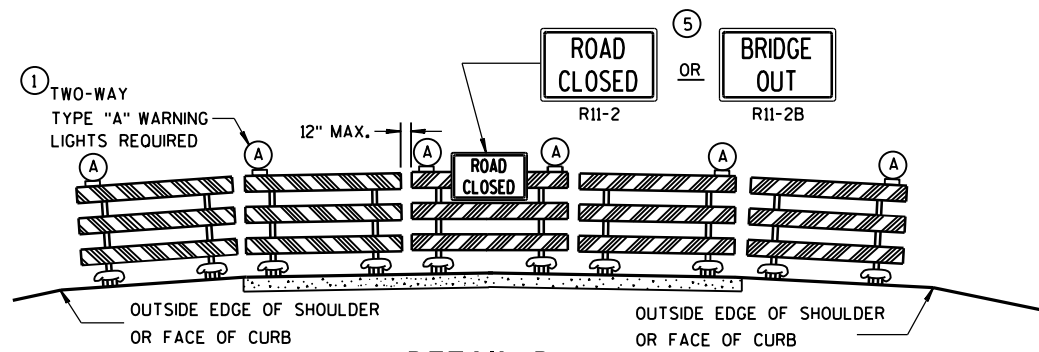
**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

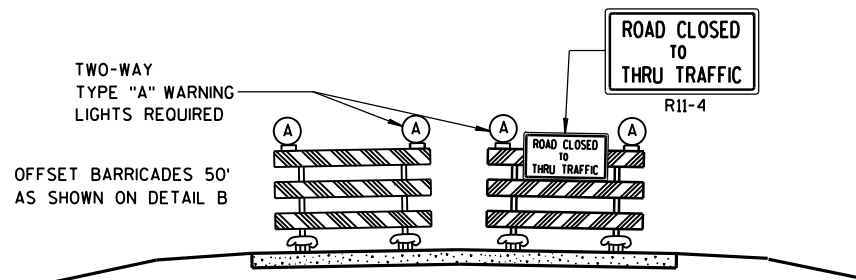
SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

<b>BARRICADES AND SIGNS FOR MAINLINE CLOSURES</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER





DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

### GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

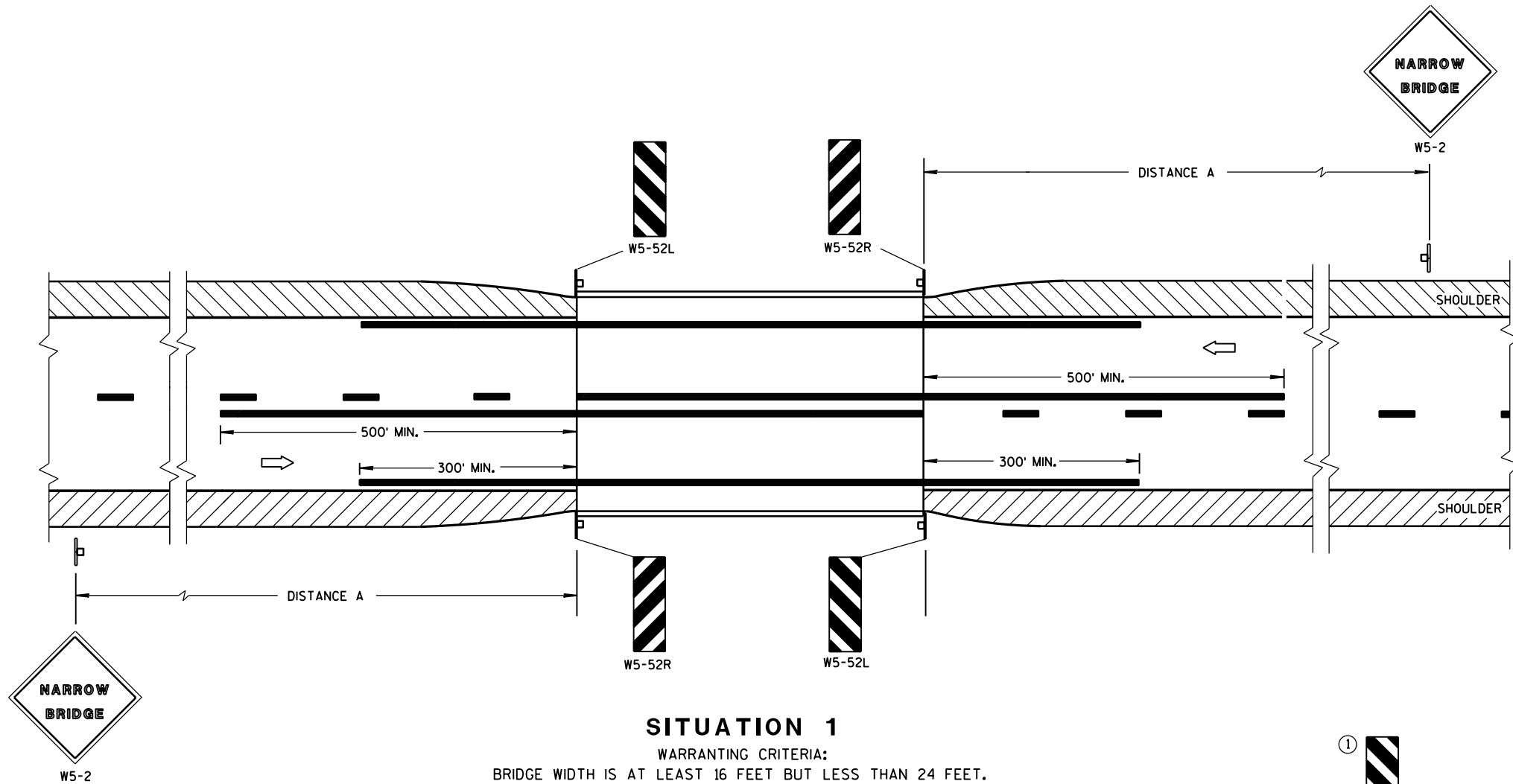
ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	





### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

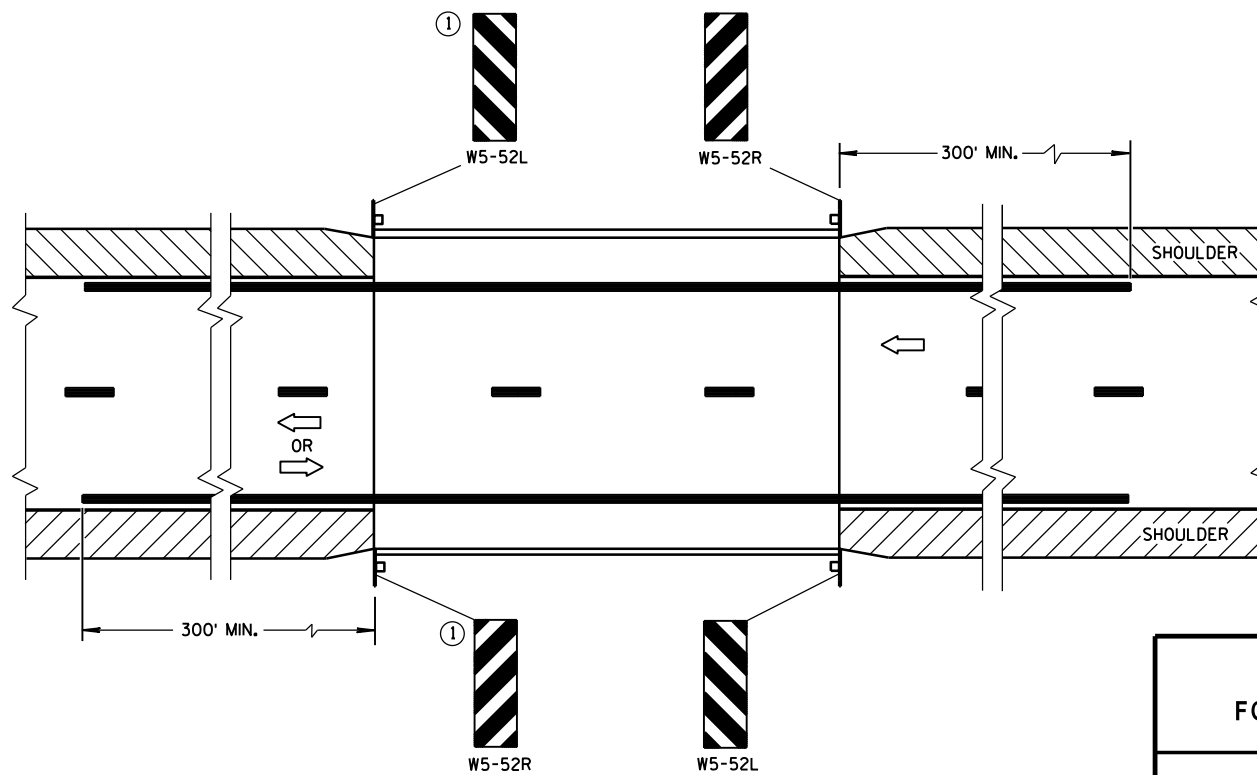
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

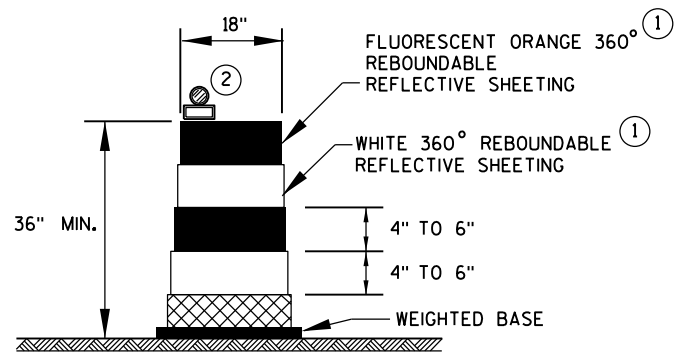
#### APPROVED

June 2017  
DATE

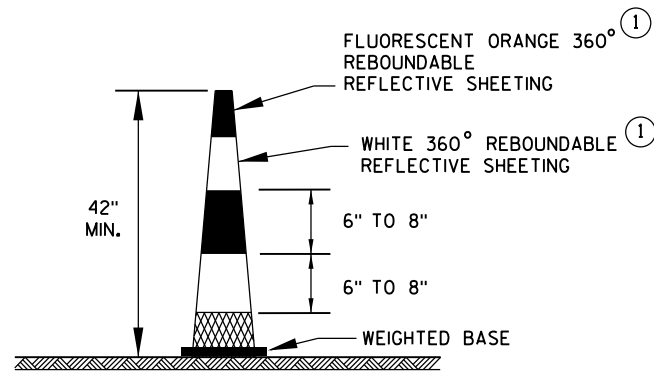
/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA





**DRUM**

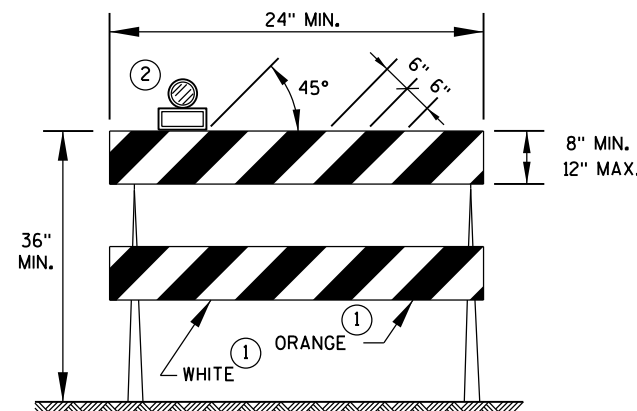


**42" CONE**

DO NOT USE IN TAPERS  
1/2 SPACING OF DRUMS

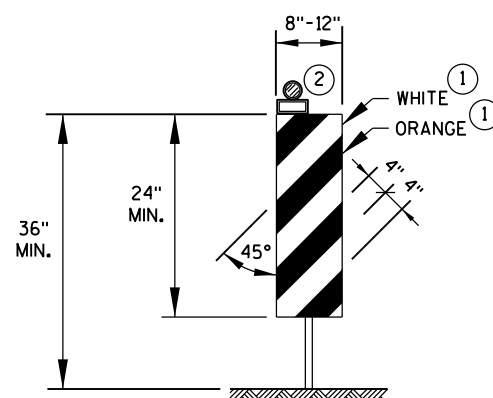
**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



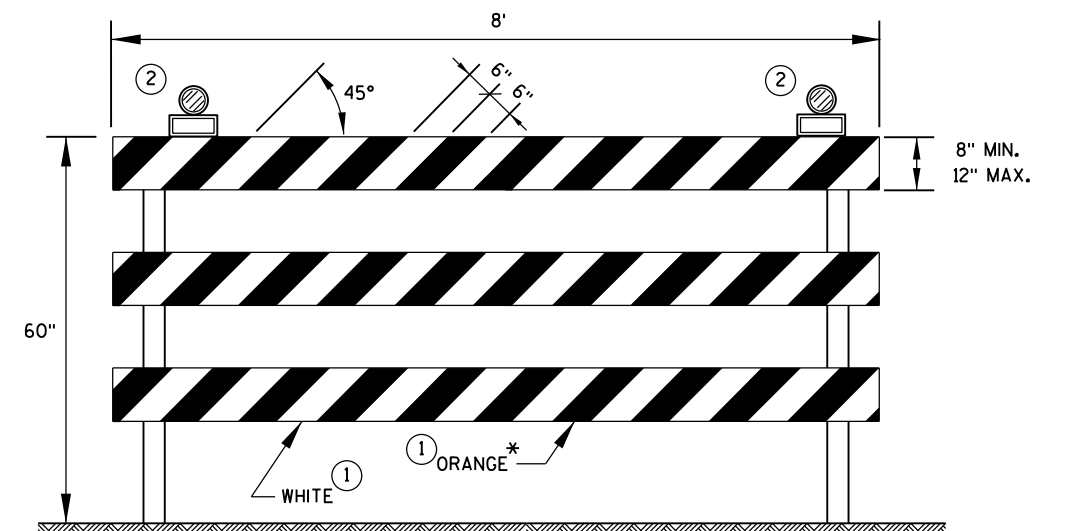
**TYPE 2 BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED.  
ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE 3 BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017  
DATE

FHWA

/S/ Andrew Heidtke  
WORK ZONE ENGINEER





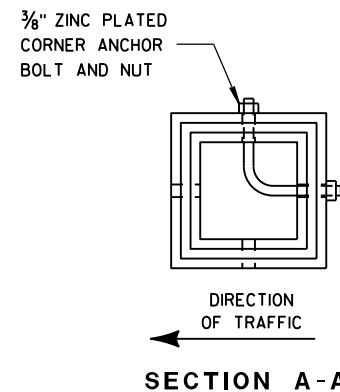
DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

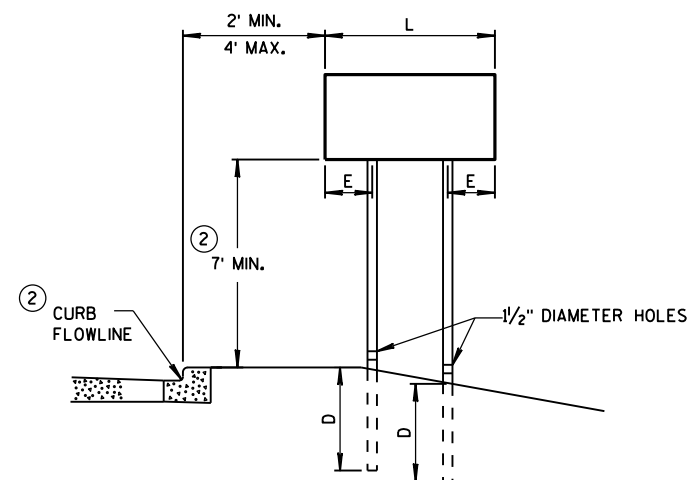
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



SECTION A-A

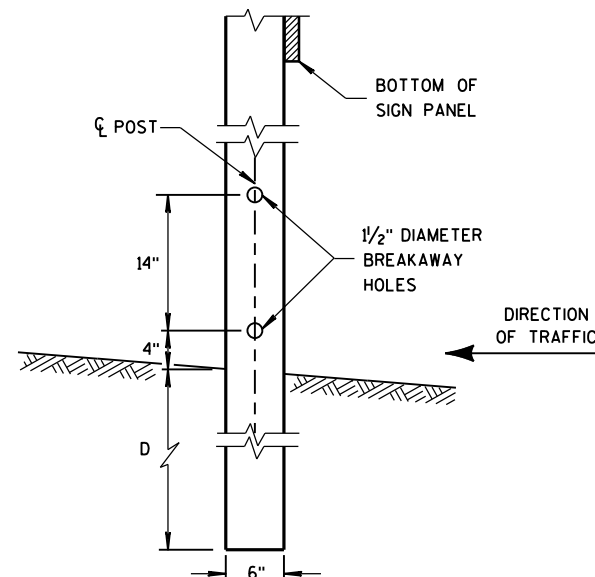


URBAN AREA

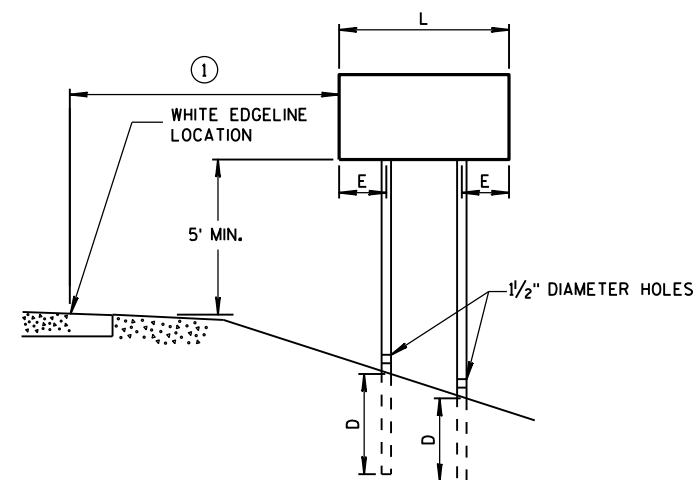
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST  
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

4 " X 6 " WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

## GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
  - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

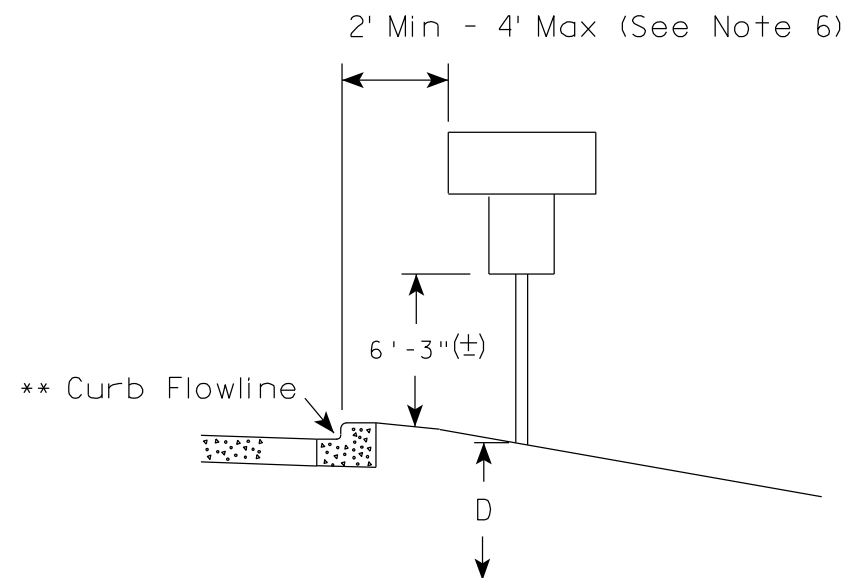
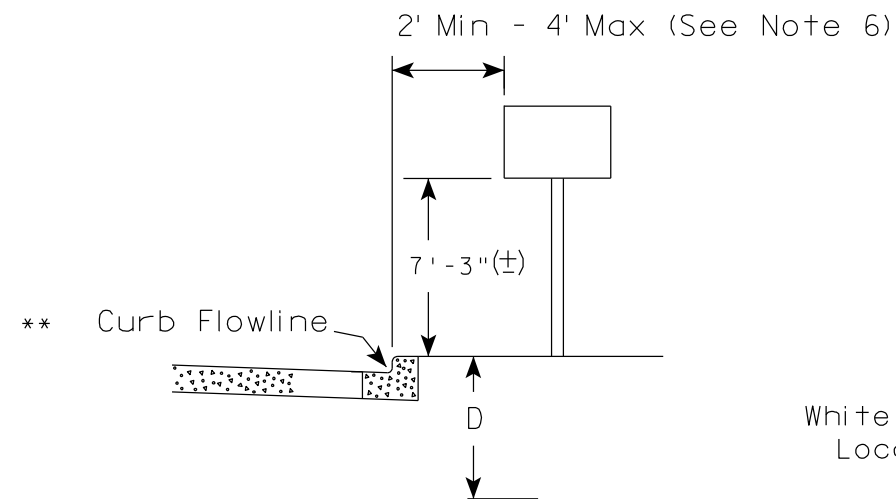
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

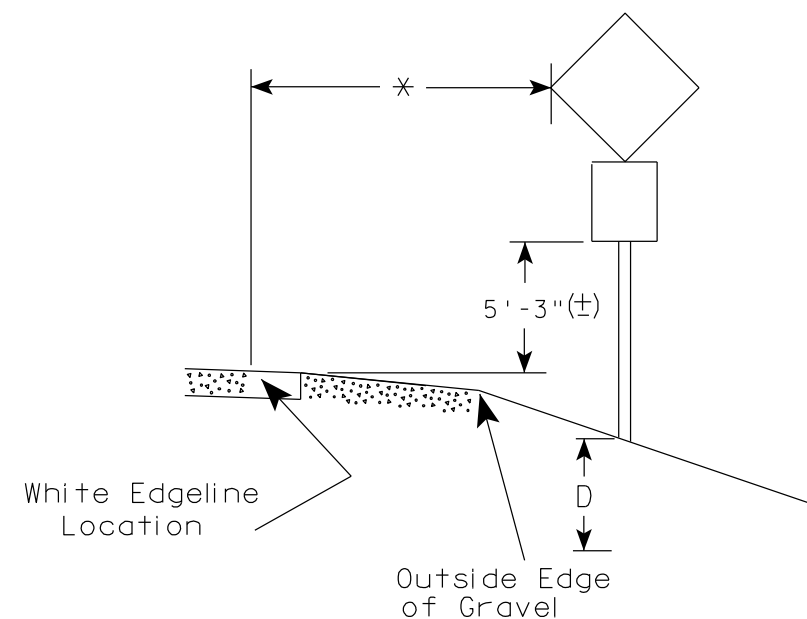
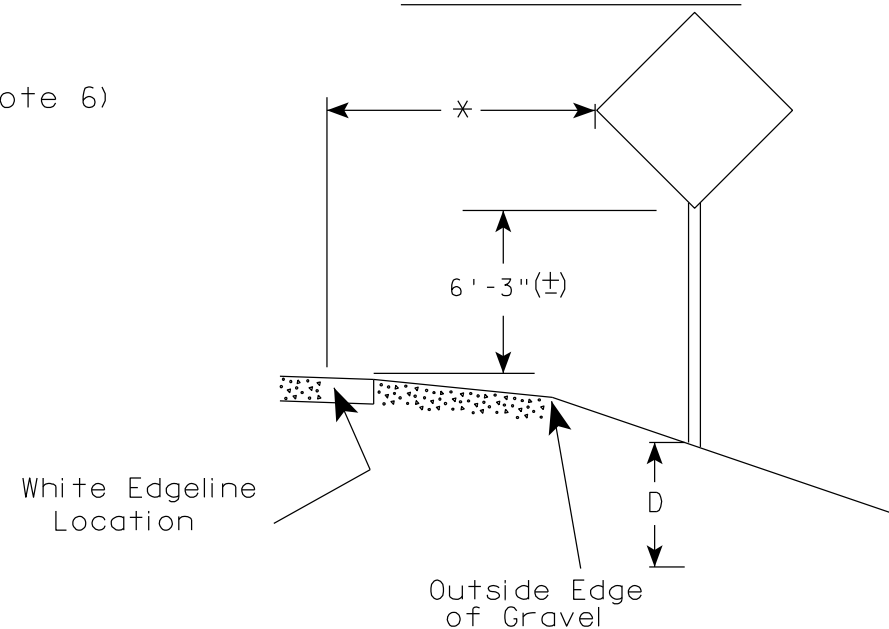
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



# URBAN AREA



# RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20

PROJECT NO: 3849-00-72

HWY: MILL STREET

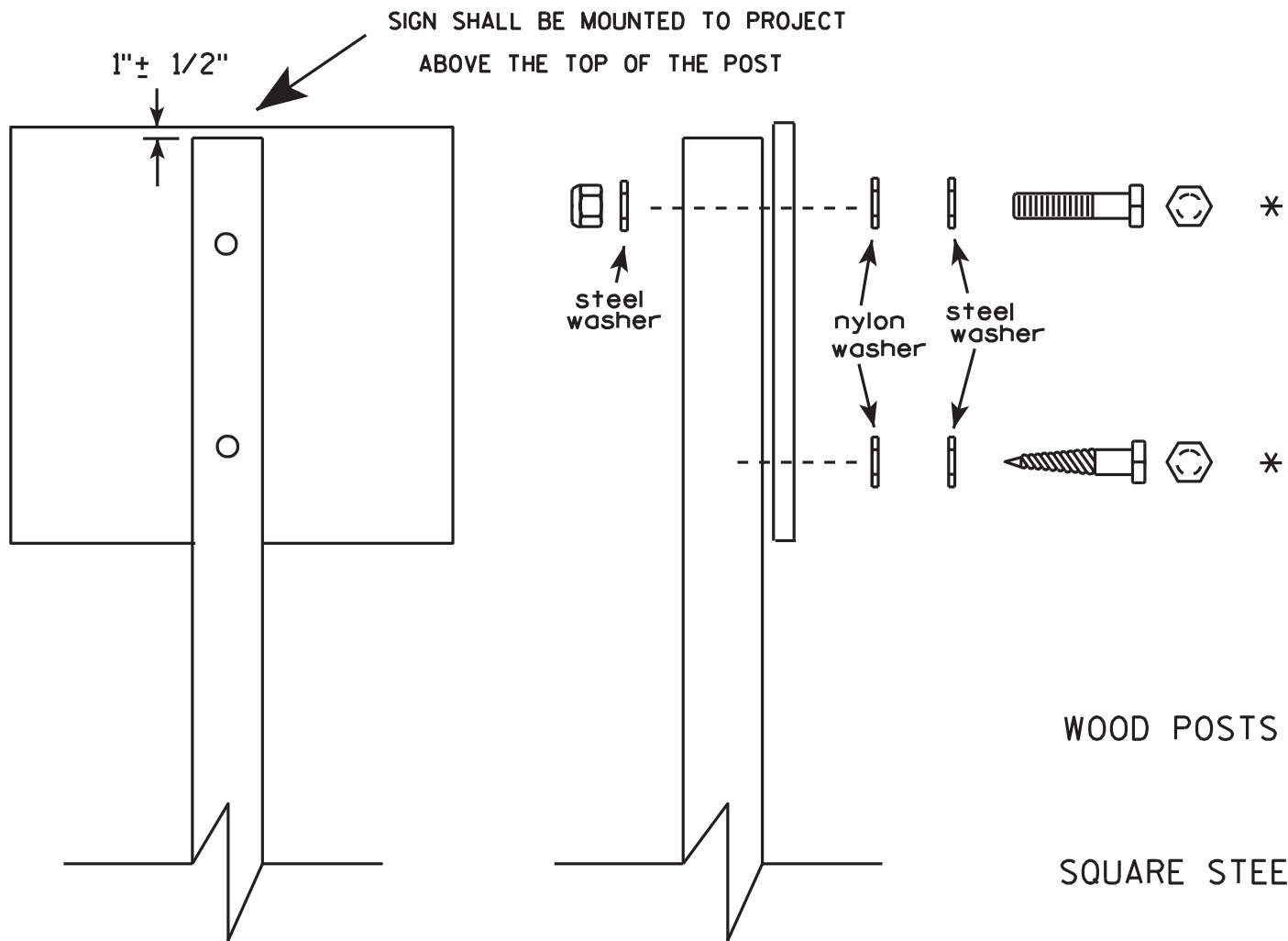
COUNTY: WALWORTH

SIGN PLATE DETAILS

SHEET NO:

E





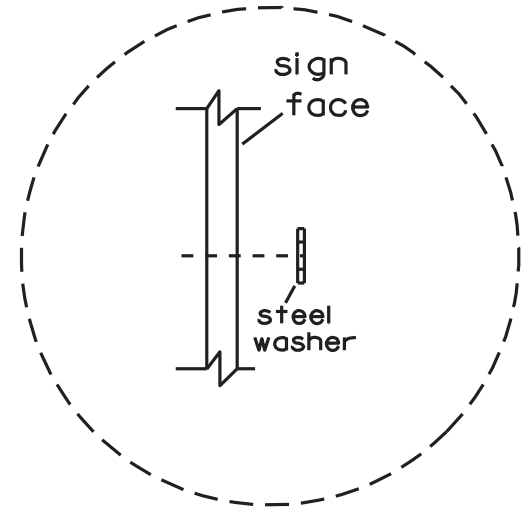
Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3"
- MACHINE BOLTS -  $\frac{5}{16}$ " X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON for all Type H signs.

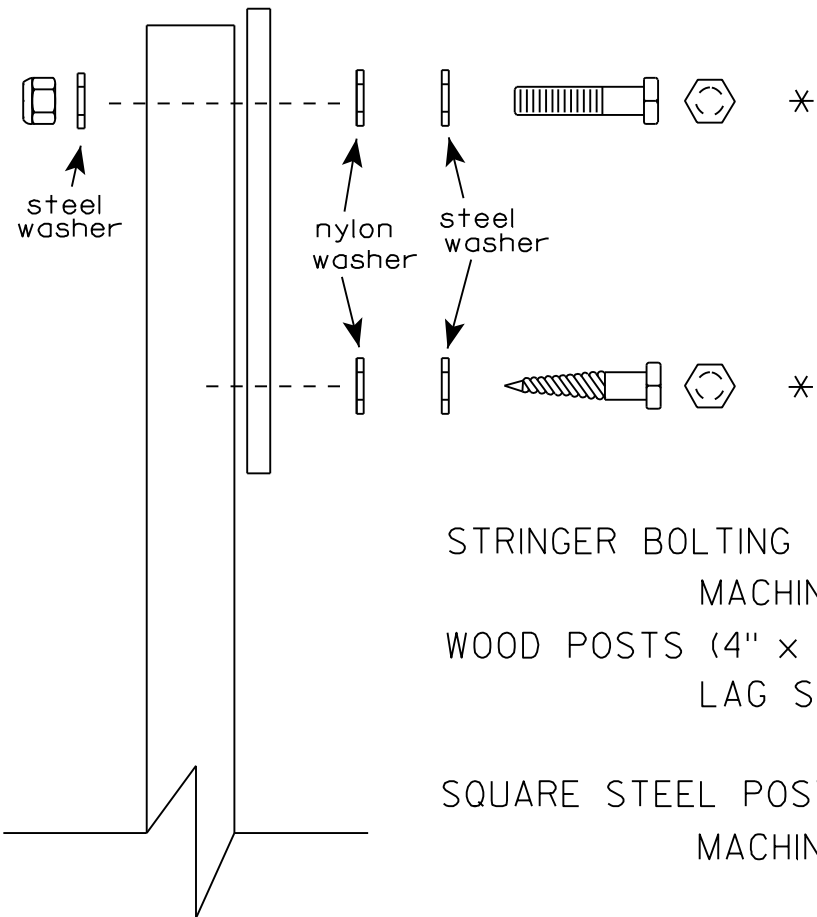
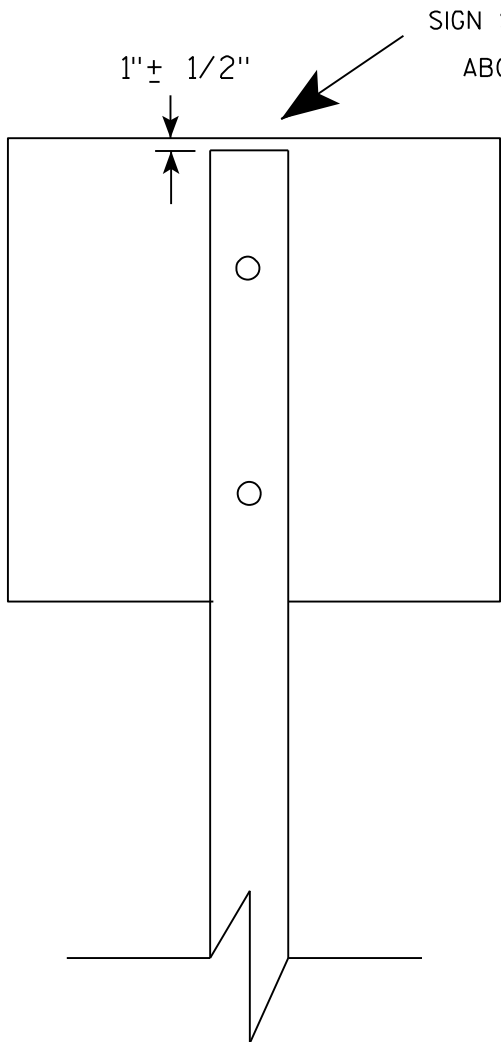
\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.



Washer Placement when Sign Has Other Than Type H or Type F Face

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7





Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

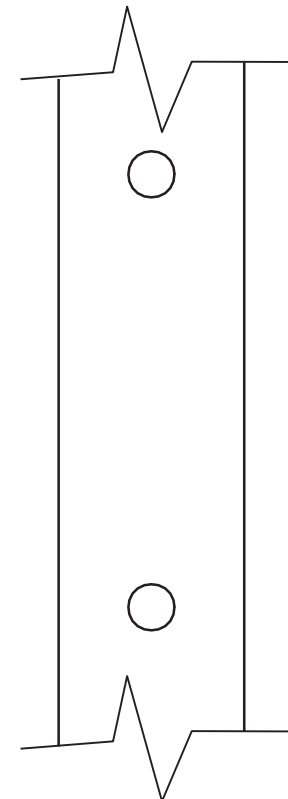
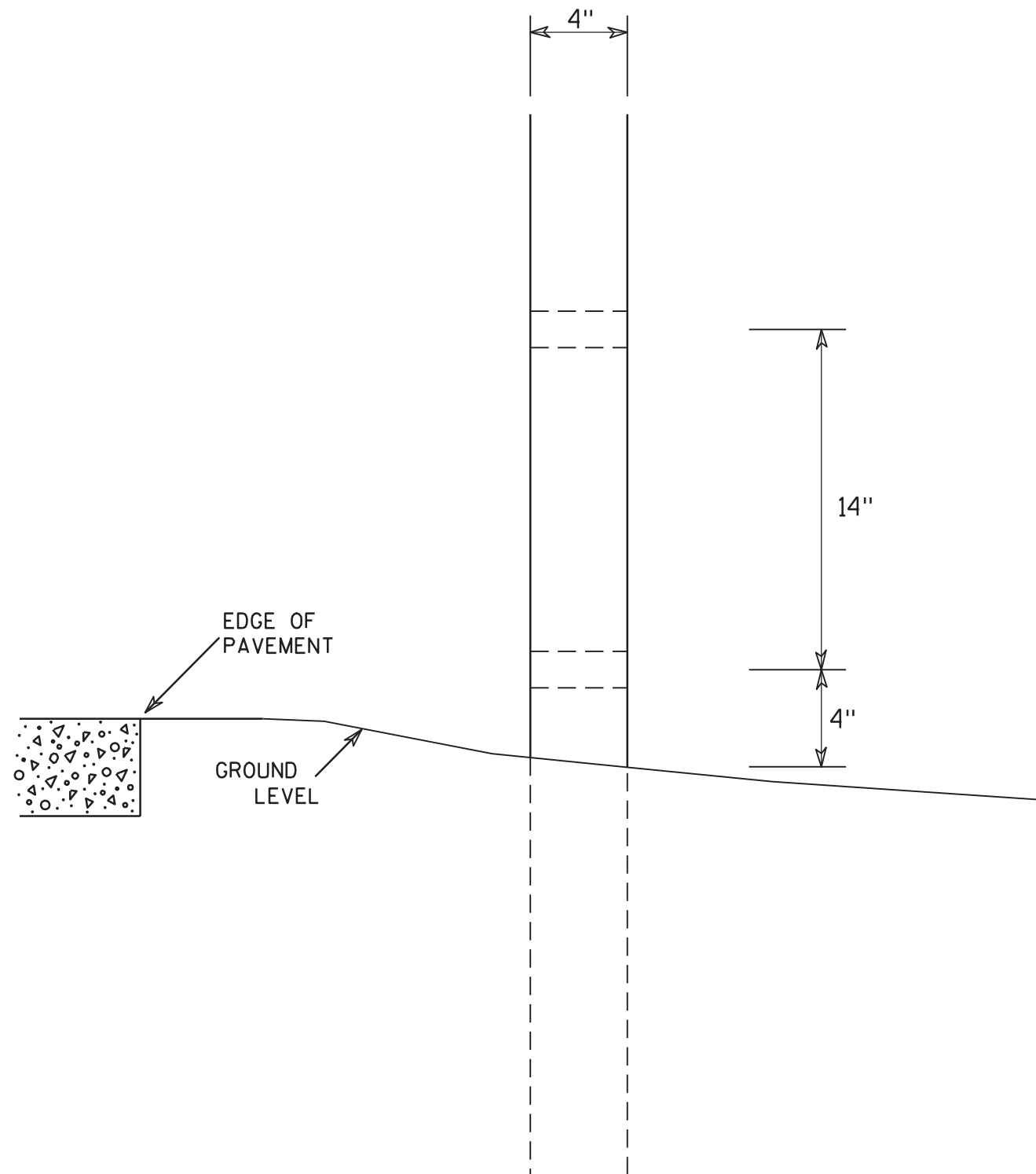
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS -  $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS -  $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
  - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS -  $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS -  $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL
  - 1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8





SIDE VIEW

# GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

## 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO: 3849-00-72

HWY: MILL STREET

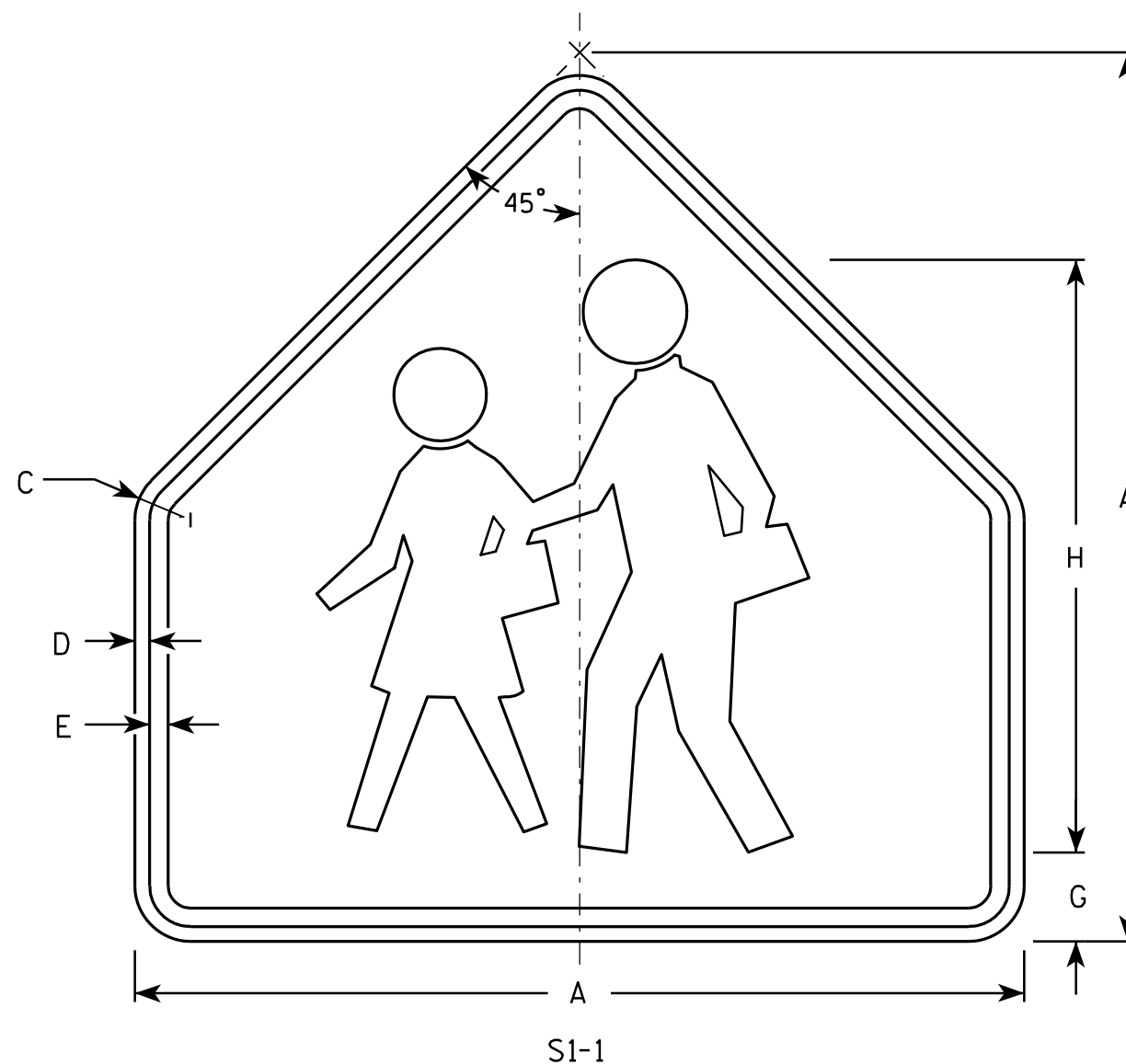
COUNTY: WALWORTH

SIGN PLATE DETAILS

SHEET NO:

E





# NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow-Green  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8		3	20																			4.69
2	36		1 5/8	5/8	3/4		3 1/2	24																			6.75
3	36		1 5/8	5/8	3/4		3 1/2	24																			6.75
4	48		2 1/4	3/4	1		4 3/4	32																			12
5																											

## STANDARD SIGN S1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch  
for State Traffic Engineer  
DATE 6/30/05 PLATE NO. S1-1.8

PROJECT NO: 3849-00-72

HWY: MILL STREET

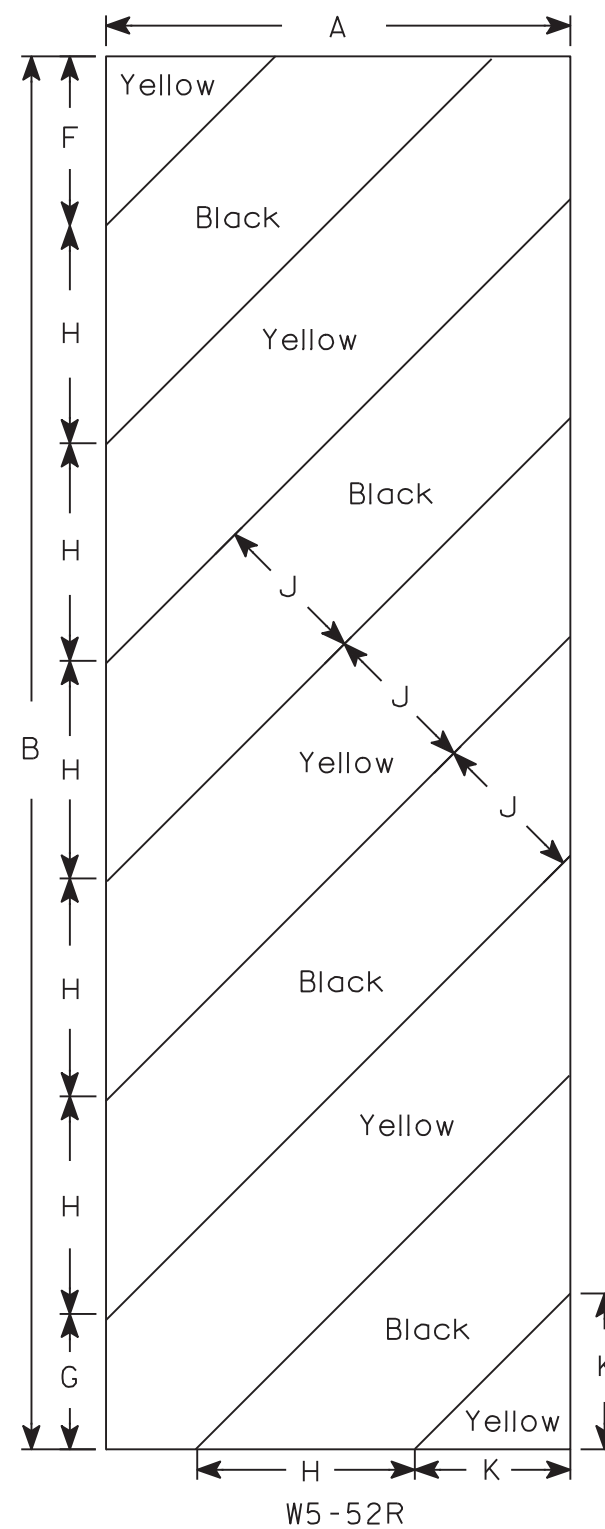
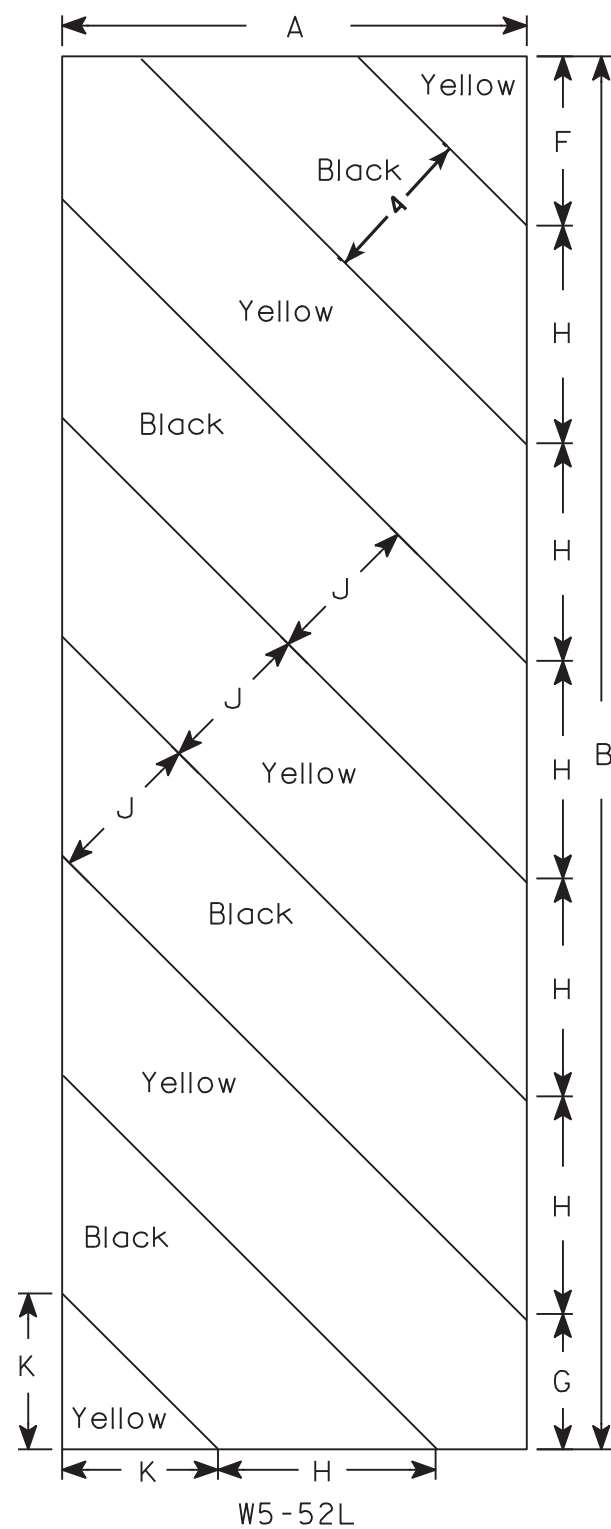
COUNTY: WALWORTH

SIGN PLATE DETAILS

SHEET NO:

E





## NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
  - Background - Yellow
  - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch  
for State Traffic Engineer  
DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO:

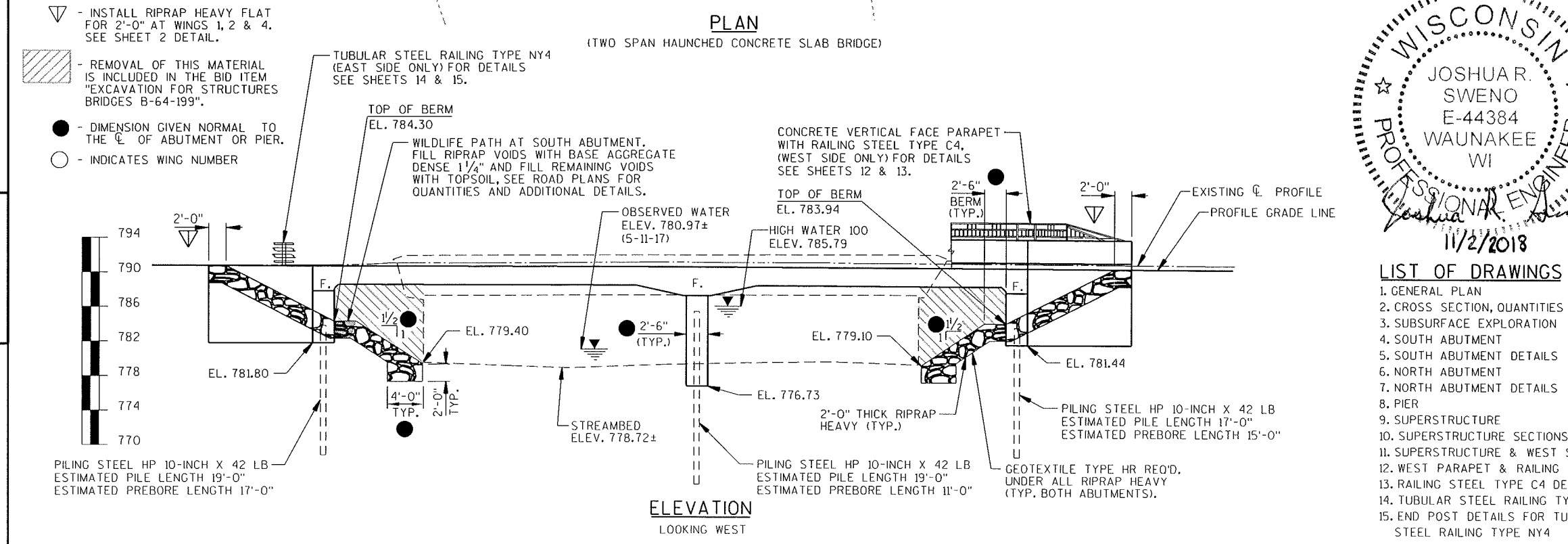
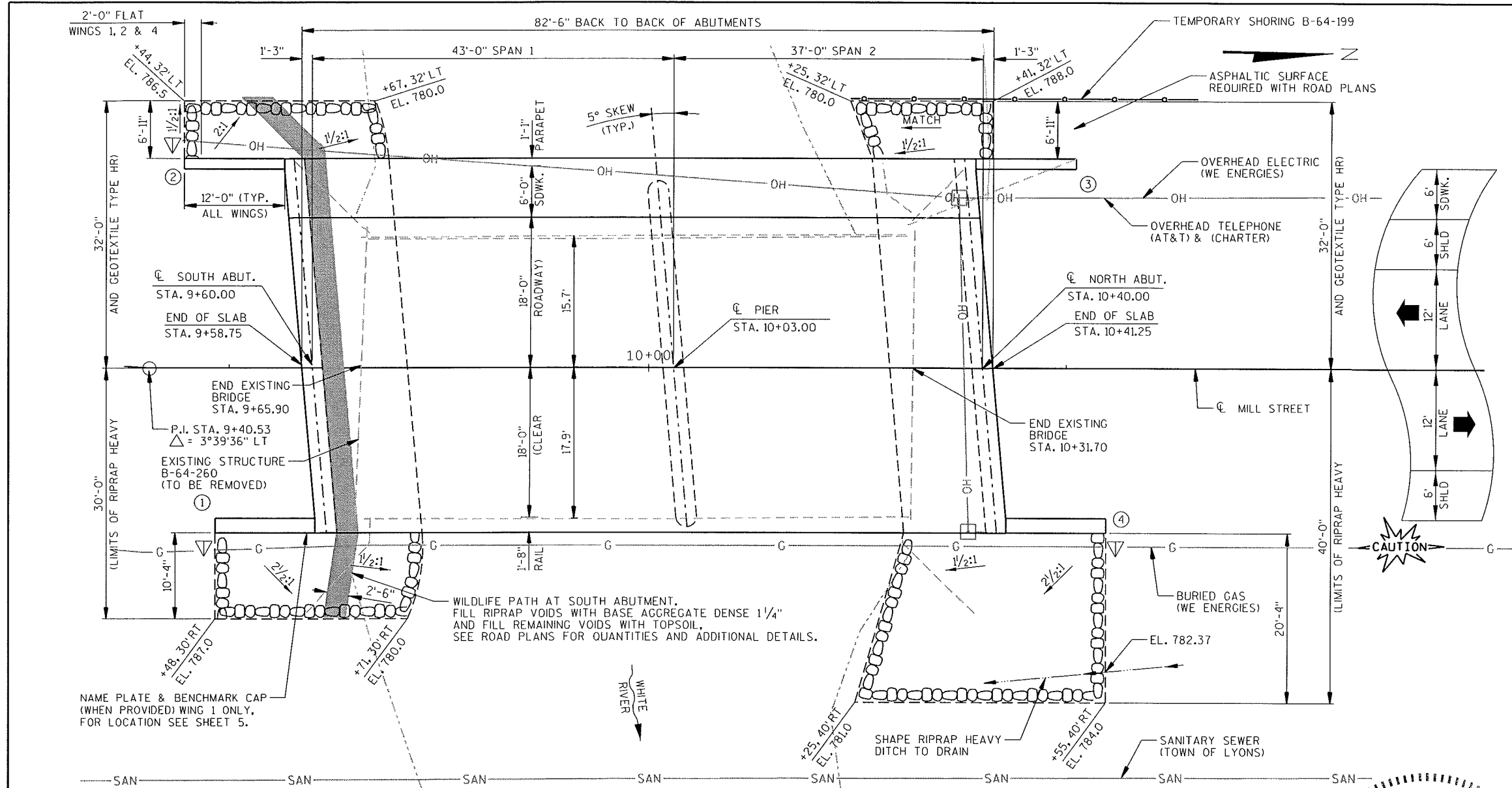
HWY:

COUNTY:

SHEET NO:

E





STATE PROJECT NUMBER			
3849-00-72			
BENCHMARKS			
NAVD 88			
NO.	STA./OFFSET	DESCRIPTION	ELEV.
10	8+62.60, 28.3' LT	RR SPIKE ON E FACE OF PP	789.79
11	9+65.84, 15.6' LT	CHIS X AT SW CORNER WINGWALL	791.35
12	11+53.51, 19.9' LT	RR SPIKE ON E FACE OF PP	790.19

**DESIGN DATA**

**LIVE LOAD:** DESIGN LOADING: HL-93  
INVENTORY RATING FACTOR: 1.09  
OPERATIONAL RATING FACTOR: 1.42  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS.  
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

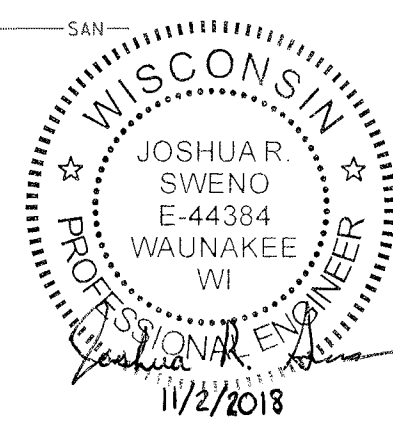
**TRAFFIC DATA:** A.A.D.T. (2019) = 2300  
A.A.D.T. (2039) = 2800  
R.D.S. = 30 MPH

**MATERIAL PROPERTIES**  
CONCRETE MASONRY, SUPERSTRUCTURE  $f_c = 4,000$  P.S.I.  
ALL OTHER  $f_c = 3,500$  P.S.I.  
HIGH-STRENGTH BAR STEEL REINFORCEMENT, GRADE 60  $f_y = 60,000$  P.S.I.

**FOUNDATION DATA:**  
ABUTMENTS AND PIER TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB. PILING SHALL BE PREBORED 3'-0" MINIMUM INTO FIRM BEDROCK. SEAT PREBORED PILING. ESTIMATED PILE LENGTHS ARE 19'-0" AT THE SOUTH ABUTMENT, 19'-0" AT THE PIER, AND 17'-0" AT THE NORTH ABUTMENT. SEATED PILES WILL HAVE A FACTORED BEARING RESISTANCE OF 180 TONS \*.

\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.


**HYDRAULIC DATA:**  
**100 YEAR FREQUENCY**  
DRAINAGE AREA 82.7 SQ. MI.  
 $Q_{100}$  2,800 C.F.S.  
VELOCITY 6.93 FT./SEC.  
WATERWAY AREA 404 SQ. FT.  
SCOUR CRITICAL CODE 5  
HIGH WATER 100 ELEVATION 785.79  
 $Q_2$  ELEVATION (640 C.F.S.) 782.44  
 $Q_2$  VELOCITY 3.33 FT./SEC.  
**ROADWAY OVERFLOW DESIGN FREQUENCY**  
OVERTOPPING FREQUENCY > 100 YEARS



CONSULTANT DESIGN CONTACT: JOSHUA SWENO (608) 355-8852  
BRIDGE OFFICE CONTACT: WILLIAM DREHER (608) 266-8489

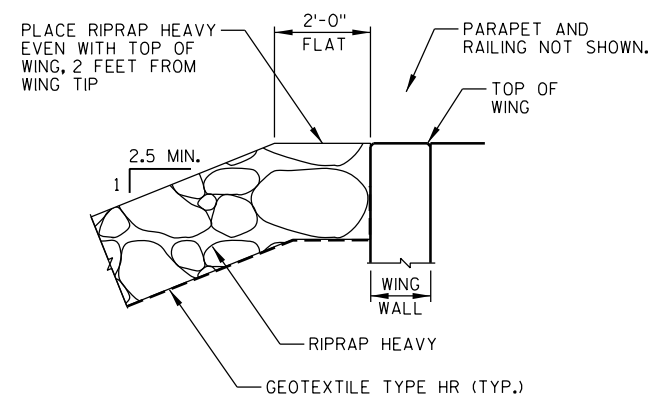
**LIST OF DRAWINGS**

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. PIER
9. SUPERSTRUCTURE
10. SUPERSTRUCTURE SECTIONS & DETAILS
11. SUPERSTRUCTURE & WEST SIDEWALK SECTIONS
12. WEST PARAPET & RAILING
13. RAILING STEEL TYPE C4 DETAILS
14. TUBULAR STEEL RAILING TYPE NY4
15. END POST DETAILS FOR TUBULAR STEEL RAILING TYPE NY4

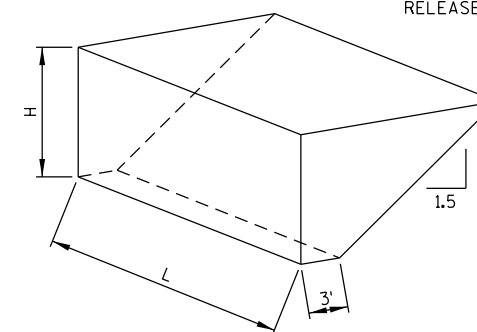
NO.	DATE	REVISION	BY
 ENGINEERING   ARCHITECTURE   SURVEYING FUNDING   PLANNING   ENVIRONMENTAL 1230 SOUTH BLVD., BARABOO WI 53913 (608) 356-2771 www.msa-ps.com © MSA Professional Services, Inc.			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <i>William C. Dreher</i> SR <b>11/06/18</b> CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-64-199			
MILL STREET OVER WHITE RIVER			
COUNTY	WALWORTH	TOWN/CITY/VILLAGE	LYONS
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		
DESIGNED BY	JAS	DESIGN CK'D.	JRS
DRAWN BY	CAR	PLANS CK'D.	JRS
GENERAL PLAN			SHEET 1 OF 15



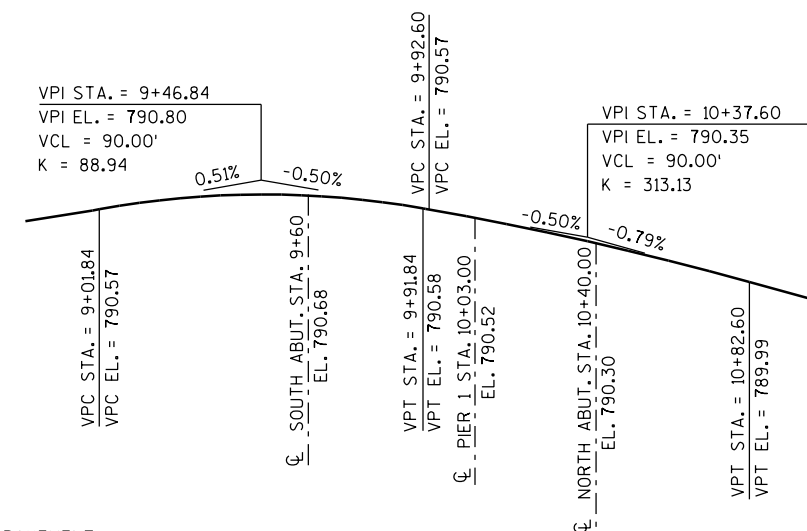
PARAPET AND SIDEWALK ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED.



CROSS SECTION THRU BRIDGE  
(LOOKING NORTH)



L = OUT-TO-OUT OF ABUTMENT  
H = AVERAGE ABUTMENT FILL HEIGHT  
 $V_{CF} = (L)(3.0')(H) + (L)(0.5')(1.5H)(H)$   
 $V_{TON} = V_{CF} (2.0)/27$

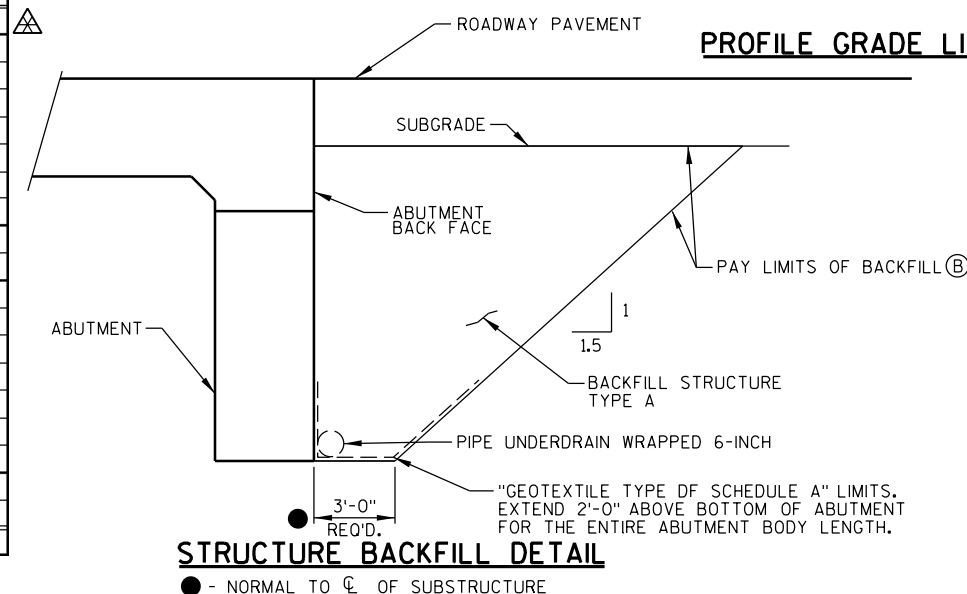


TYPICAL FILL SECTION AT WING TIPS

### TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	BID ITEM	UNIT	SOUTH ABUT.	PIER	NORTH ABUT.	SUPER	TOTAL
203.0600.S.01	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-	-	-	-	1
206.1000.01	EXCAVATION FOR STRUCTURES BRIDGES B-64-199	LS	-	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	210	-	210	-	420
502.0100	CONCRETE MASONRY BRIDGES	CY	47	41	47	267	402
502.3200	PROTECTIVE SURFACE TREATMENT	SY	7	-	7	430	444
502.3210	PIGMENTED SURFACE SEALER	SY	-	-	-	45	45
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2690	1850	2690	-	7230
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1870	80	1870	41730	45550
511.1200.01	TEMPORARY SHORING B-64-199	SF	-	-	250	-	250
513.7021.01	RAILING STEEL TYPE C4 B-64-199	LF	-	-	-	105	105
513.7084.01	RAILING STEEL TYPE NY4 B-64-199	LF	-	-	-	109	109
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	12	-	12	-	24
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	102	99	90	-	291
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	114	171	102	-	387
606.0300	RIPRAP HEAVY	CY	85	-	105	-	190
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	120	-	120	-	240
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	43	-	43	-	86
645.0120	GEOTEXTILE TYPE HR	SY	170	-	200	-	370
	<b>NON-BID ITEMS</b>						
	PREFORMED FILLER	SIZE					1/2" & 3/4"

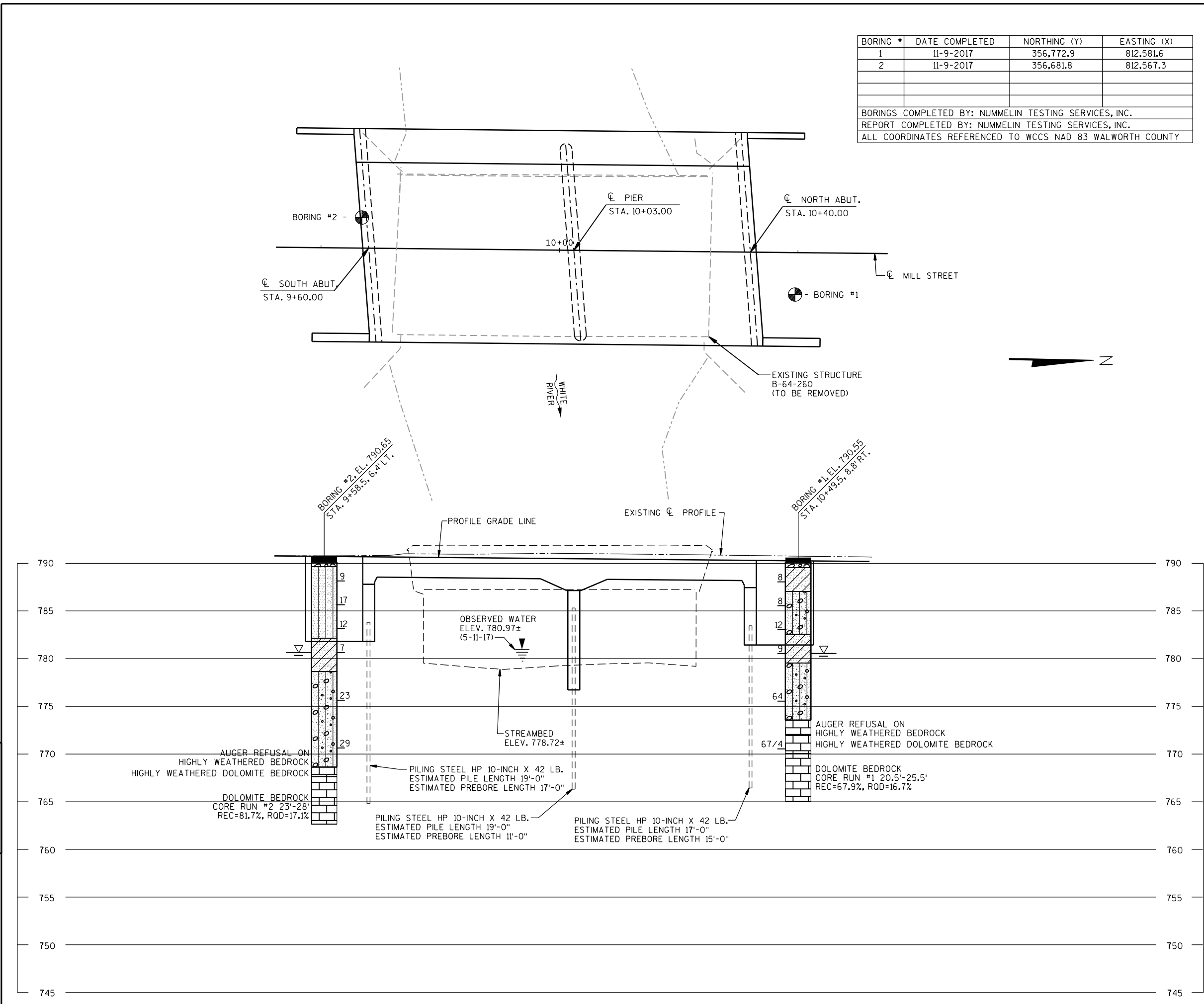
△ REMOVING AND SALVAGING THE STEEL PLATES COVERING THE HOLES IN THE EXISTING DECK IS INCIDENTAL TO "REMOVING OLD STRUCTURE".



PROFILE GRADE LINE - MILL STREET

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
		DRAWN BY CAR	PLANS CKD. JRS
CROSS SECTION, QUANTITIES & NOTES		SHEET 2 OF 15	





BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	11-9-2017	356,772.9	812,581.6
2	11-9-2017	356,681.8	812,567.3
BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.			
REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83 WALWORTH COUNTY			

STATE PROJECT NUMBER  
**3849-00-72**

MATERIAL SYMBOLS

LEGEND OF BORING

UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

AT TIME OF DRILLING

END OF DRILLING

AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

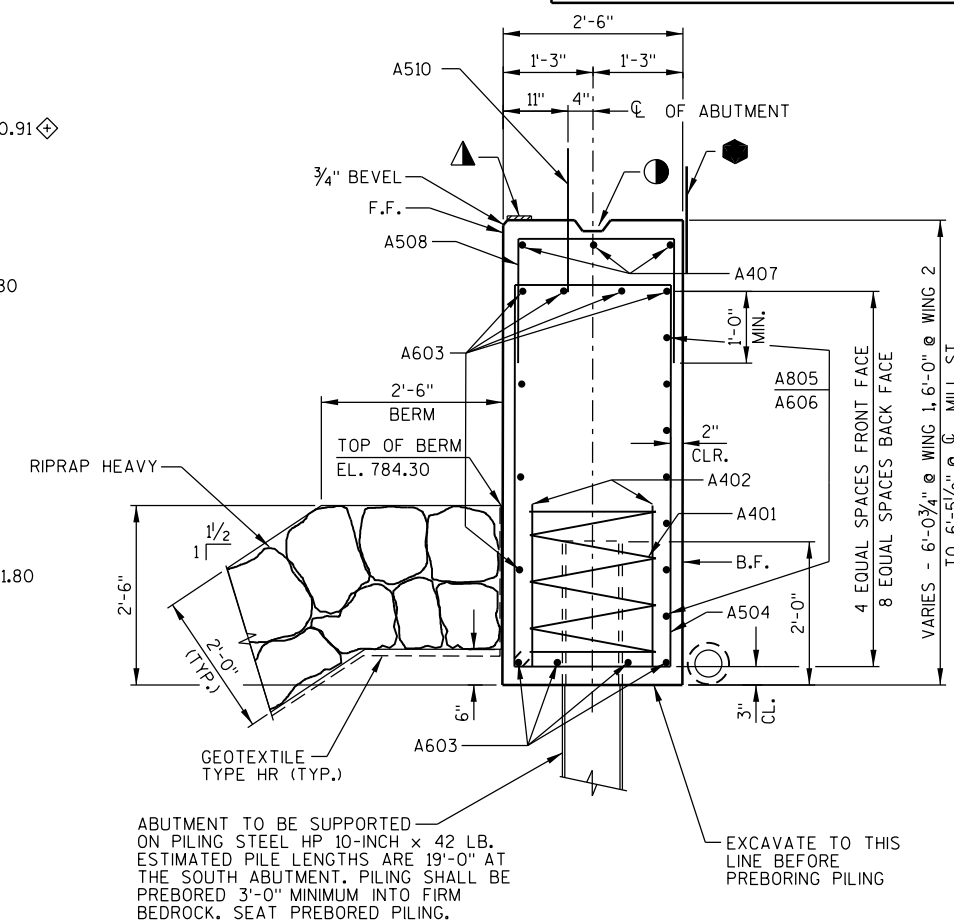
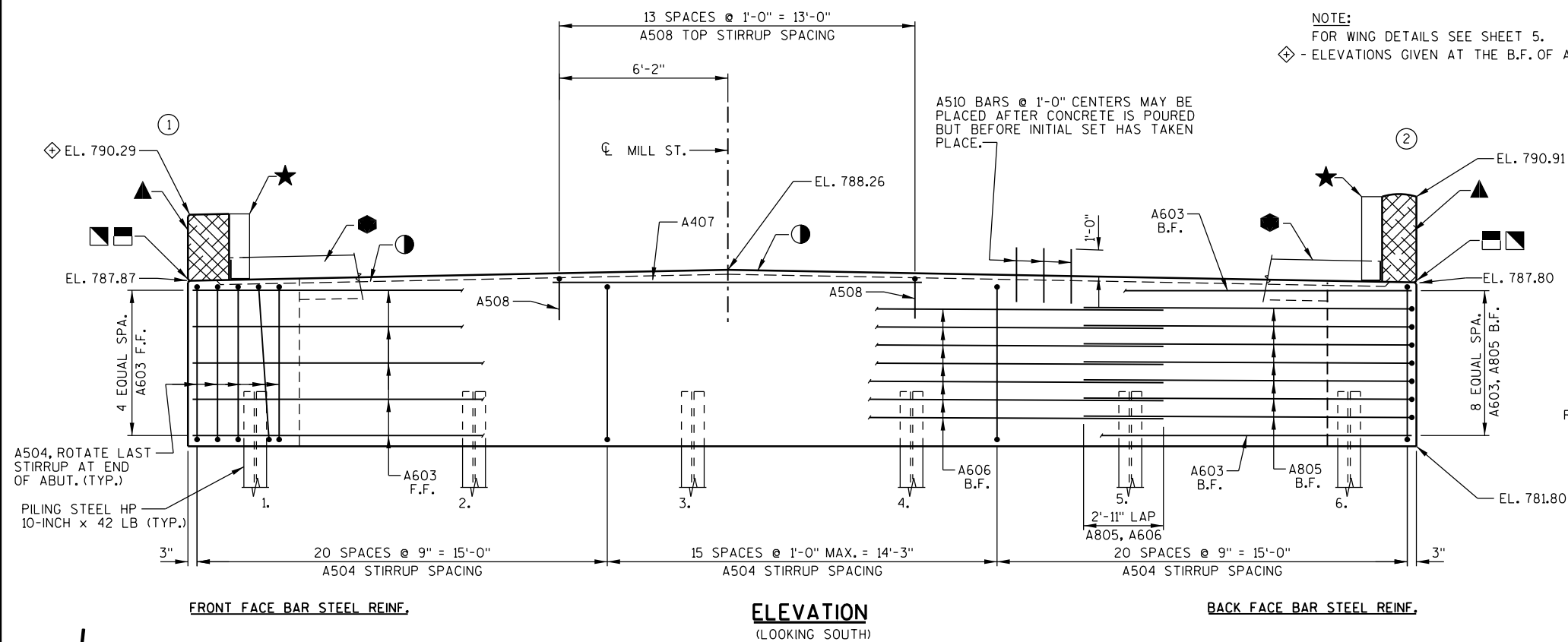
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-64-199			
DRAWN BY		RLR	PLANS CK'D. JRS
SUBSURFACE EXPLORATION		SHEET 3 OF 15	

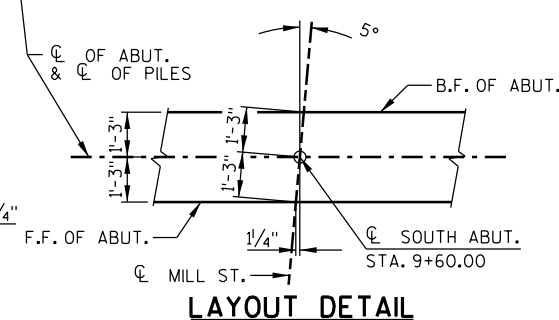
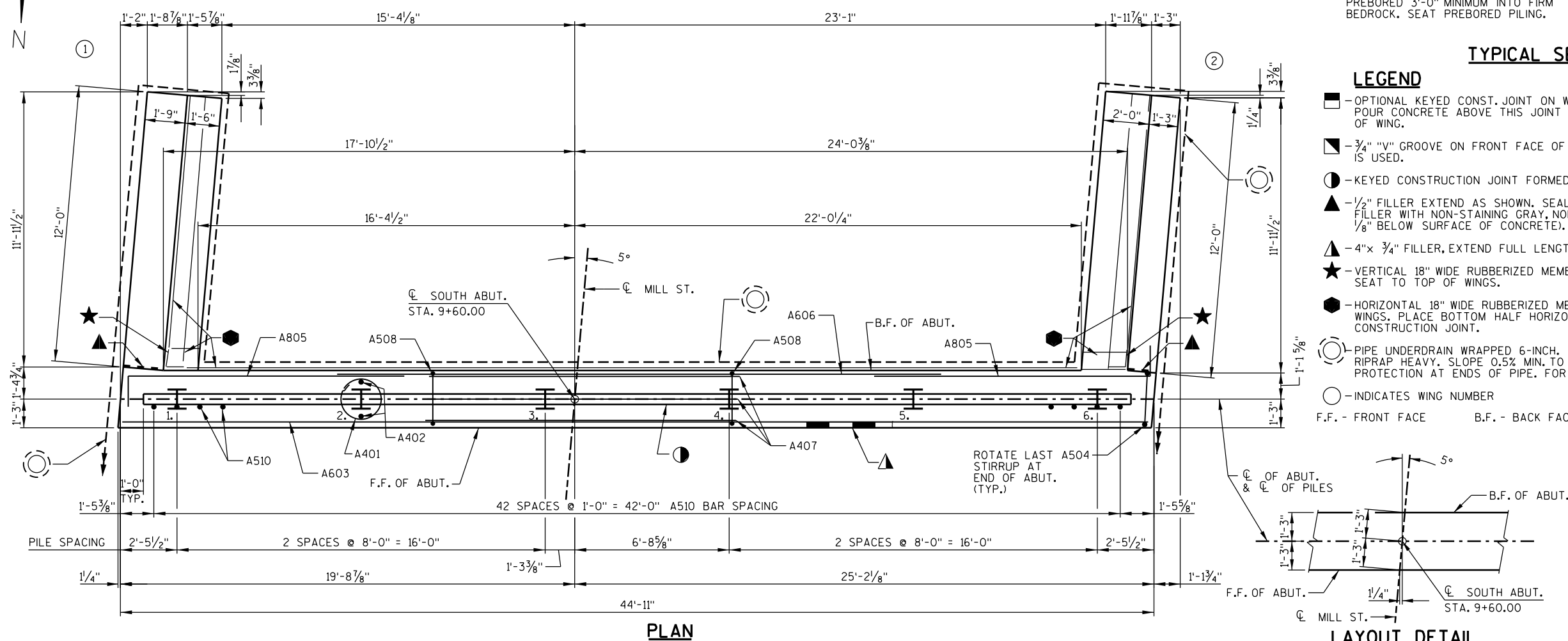


NOTE:  
FOR WING DETAILS SEE SHEET 5.  
◊ - ELEVATIONS GIVEN AT THE B.F. OF ABUTMENT.



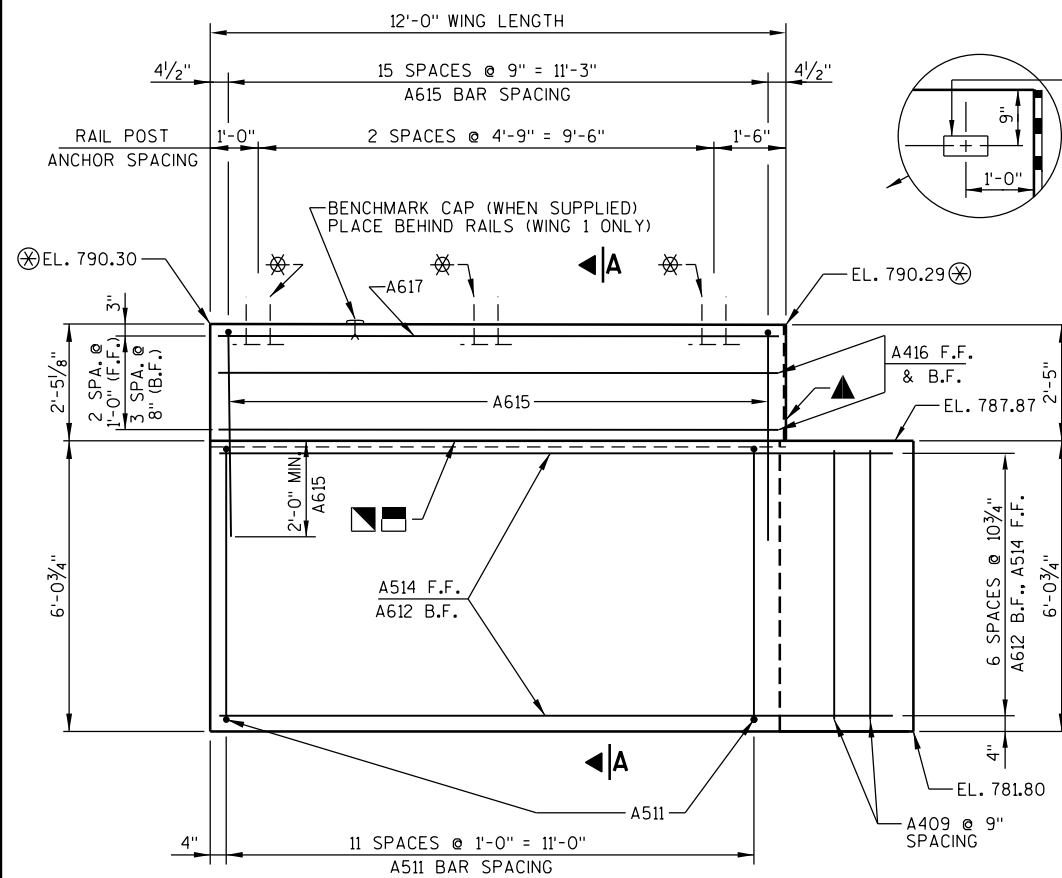
## LEGEND

- ◻ - OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED, POUR CONCRETE ABOVE THIS JOINT AFTER DECK IS IN PLACE AND PLACE ◼ ON B.F. OF WING.
  - ◼ - 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQ'D. ONLY WHERE CONST. JOINT IS USED.
  - ◐ - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
  - ▲ - 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
  - △ - 4"x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
  - ★ - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
  - ◼ - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS. PLACE BOTTOM HALF HORIZONTAL AT HAUNCHED AREA OF WINGS AT CONSTRUCTION JOINT.
  - - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY, SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS SEE SHEET 5.
  - - INDICATES WING NUMBER
- F.F. - FRONT FACE    B.F. - BACK FACE    CL. - CLEAR



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
DRAWN BY		RLR	PLANS CK'D. JRS
SOUTH ABUTMENT		SHEET 4 OF 15	

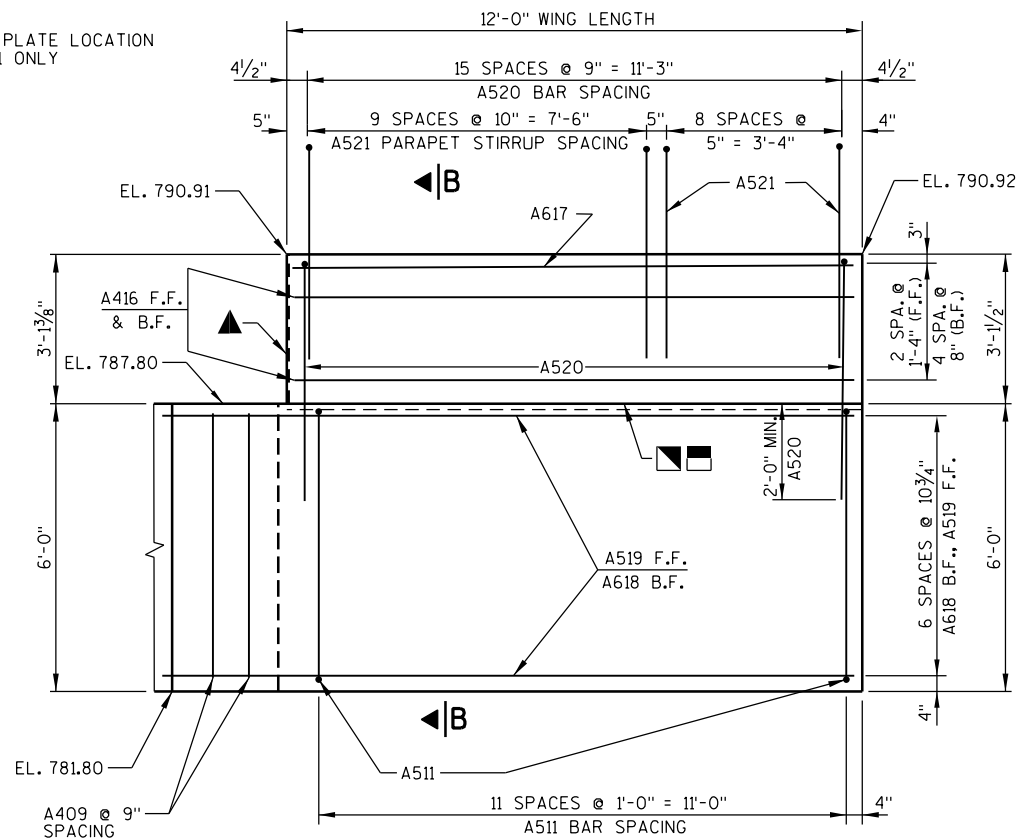




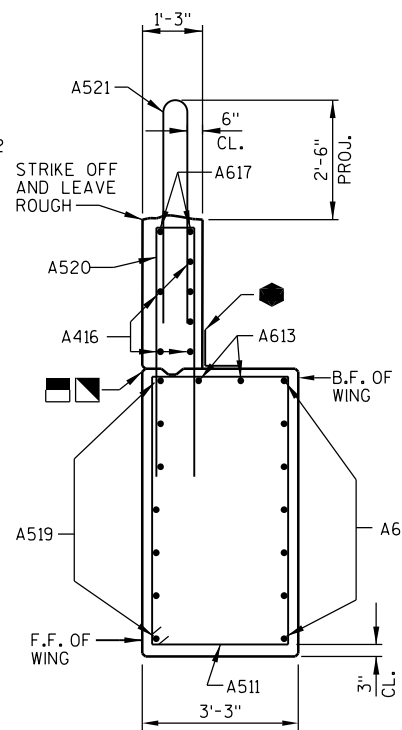
ELEVATION WING 1

✱ - FOR RAIL POST ANCHOR DETAILS SEE SHEET 14.

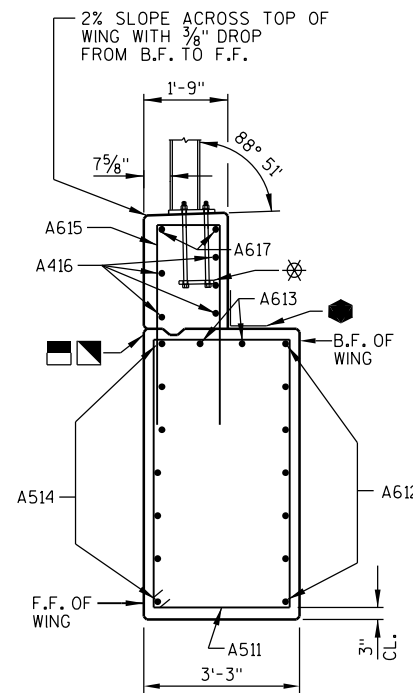
⊗ - ELEVATIONS ARE GIVEN AT THE F.F. OF WING.



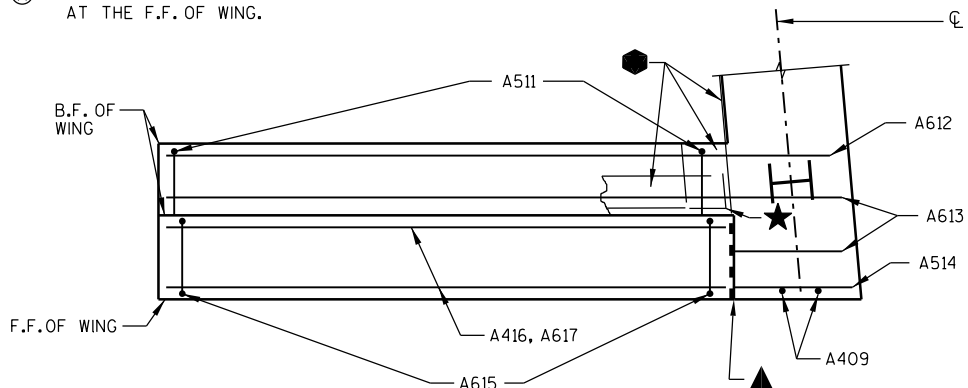
ELEVATION WING 2



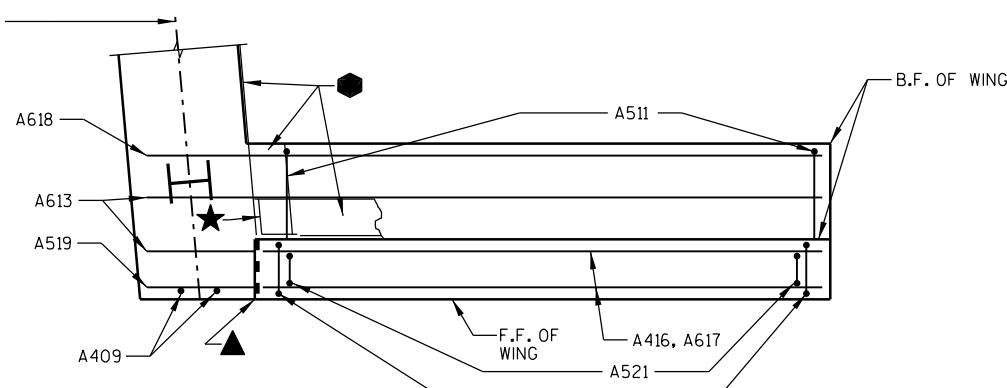
SECTION B-B THRU WING 2



SECTION A-A THRU WING 1



PLAN WING 1



PLAN WING 2

SEE SHEET 4 LEGEND FOR DESCRIPTION OF



### BILL OF BARS (SOUTH ABUT.)

COATED 1870 LBS.

UNCOATED 2690 LBS.

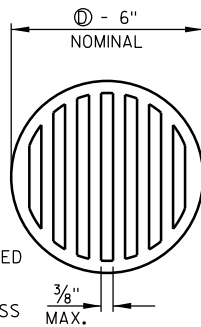
MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
A401	-	6	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP @ EACH PILE
A402	-	12	2'-3"		ABUT. BODY - 2 @ EACH PILE - VERT.
A603	-	11	44'-7"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
A504	-	56	16'-2"	X	ABUT. BODY - STIRRUPS - VERT.
A805	-	14	13'-2"	X	ABUT. BODY - B.F. - HORIZ.
A606	-	7	26'-3"		ABUT. BODY - B.F. - CENTER - HORIZ.
A407	-	3	13'-6"		ABUT. BODY - TOP - HORIZ.
A508	-	14	4'-11"	X	ABUT. BODY - TOP - STIRRUP - VERT.
A409	-	4	5'-7"		ABUT. BODY - END - VERT.
A510	43	-	2'-0"		ABUT. BODY - TOP - DOWEL - VERT.
A511	24	-	17'-8"	X	WINGS - BASE - STIRRUP - VERT.
A612	7	-	13'-10"		WING 1 - BASE - B.F. - HORIZ.
A613	4	-	14'-1"		WINGS - BASE - TOP CENTER - HORIZ.
A514	7	-	14'-3"		WING 1 - BASE - F.F. - HORIZ.
A615	16	-	9'-7"	X	WING 1 - TOP - STIRRUP - VERT.
A416	11	-	11'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
A617	4	-	11'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
A618	7	-	14'-1"		WING 2 - BASE - B.F. - HORIZ.
A519	7	-	14'-1"		WING 2 - BASE - F.F. - HORIZ.
A520	16	-	10'-8"	X	WING 2 - TOP - STIRRUP - VERT.
A521	19	-	9'-6"	X	WING 2 - TOP - PARAPET STIRRUP - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

## RODENT SHIELD NOTES:

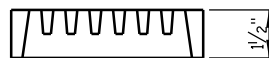
ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD, PIPE COUPLING AND SCREWS, SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

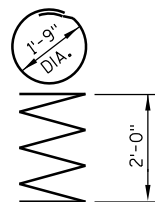
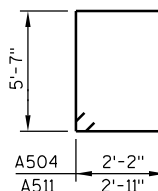


RODENT SHIELD

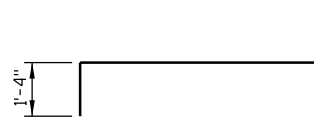
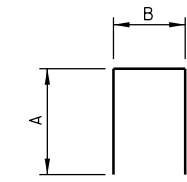
Ⓢ - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.



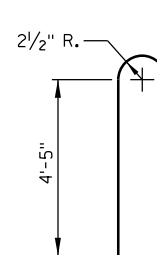
SECTION RS-RS

A401  
5 WRAPS

A504, A511

A805  
STD. 90° HOOKS

MARK	A	B
A508	1'-6"	2'-2"
A615	4'-3"	1'-5"
A520	5'-0"	11"



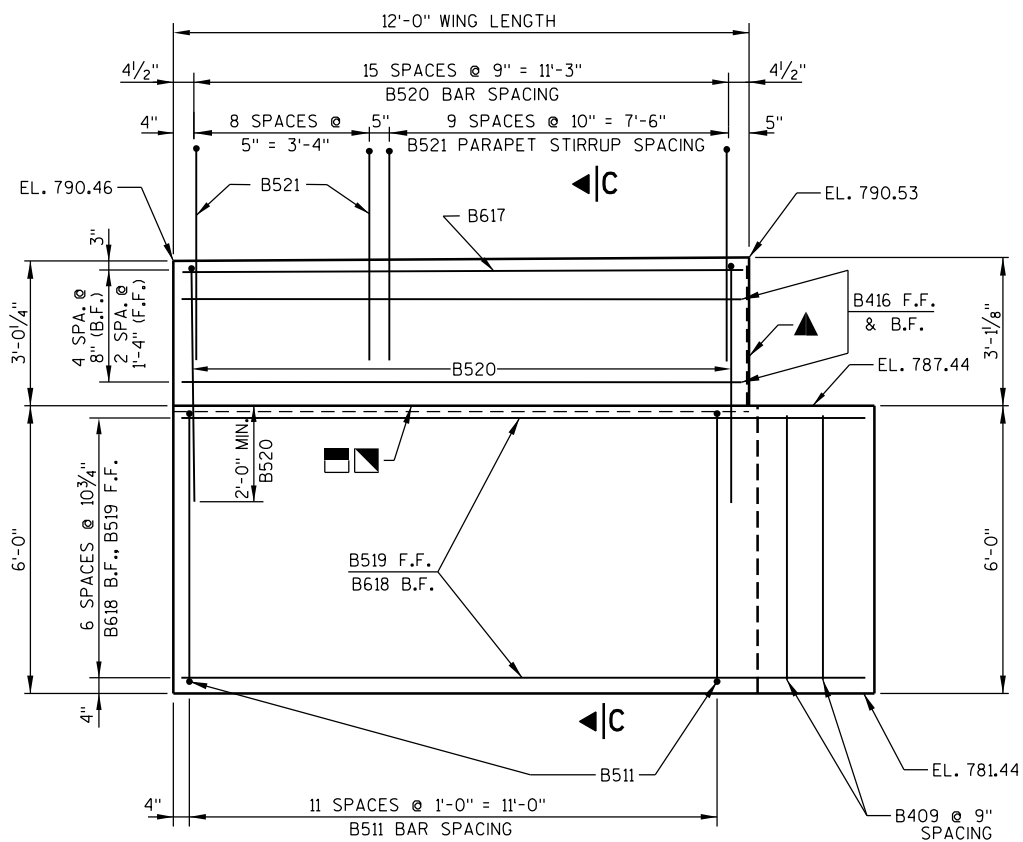
A521

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
DRAWN BY		RLR	PLANS CK'D. JRS
SOUTH ABUTMENT DETAILS		SHEET 5 OF 15	

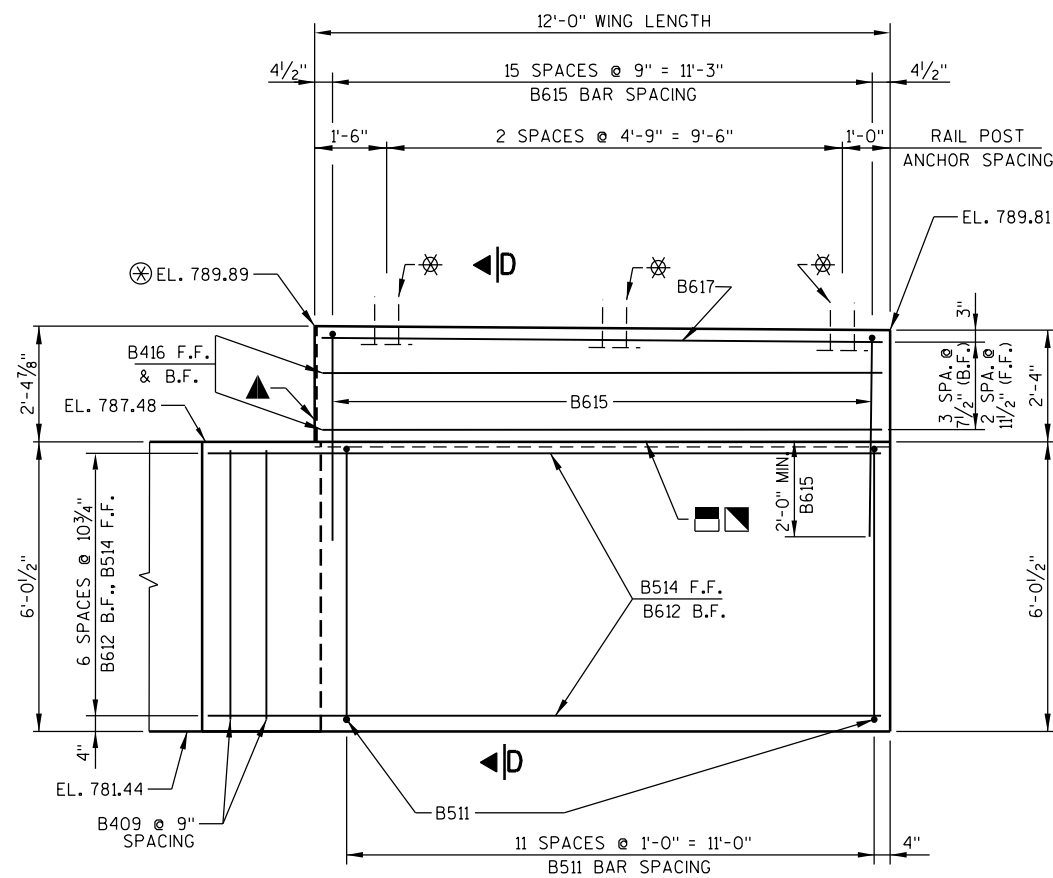


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DATE= 8/28/2018

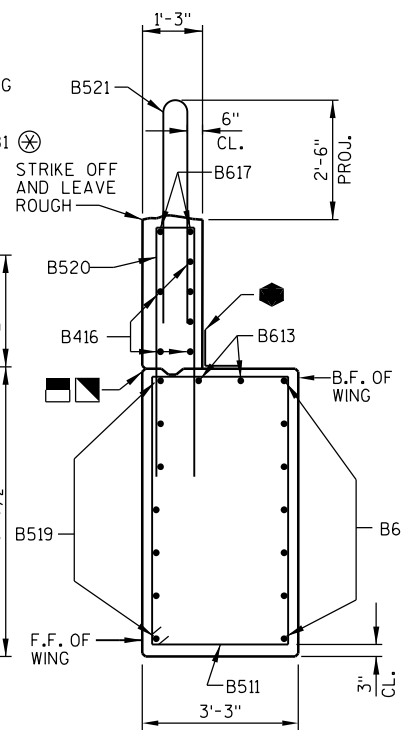


2% SLOPE ACROSS TOP OF  
WING WITH  $\frac{3}{8}$ " DROP  
FROM B.F. TO F.F.

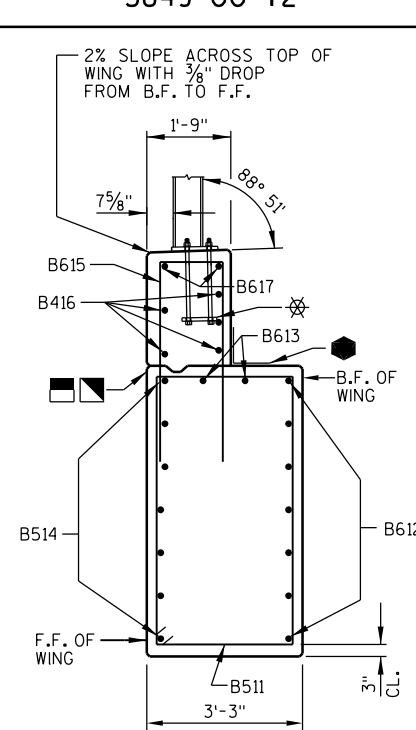
ELEVATION WING 3



ELEVATION WING 4



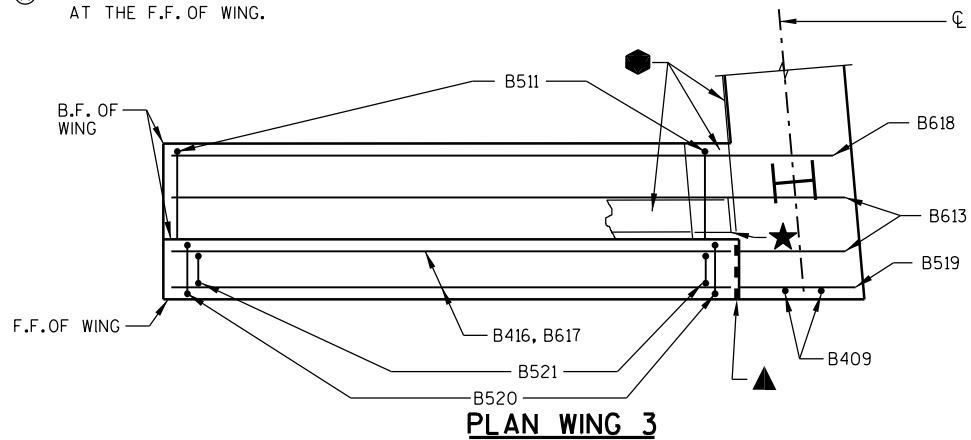
SECTION C-C THRU WING 3



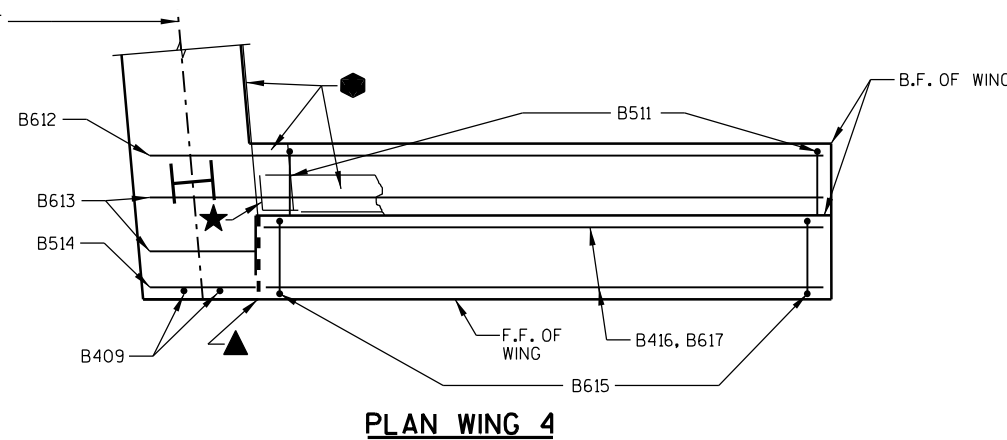
SECTION D-D THRU WING 4

⊗ - FOR RAIL POST ANCHOR  
DETAILS SEE SHEET 14.

⊗ - ELEVATIONS ARE GIVEN  
AT THE F.F. OF WING.



PLAN WING 3



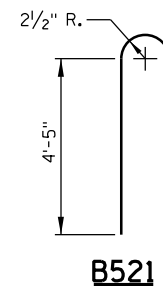
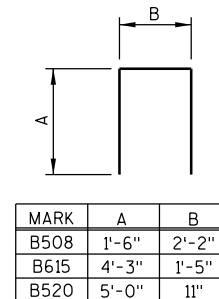
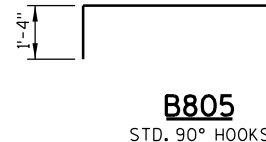
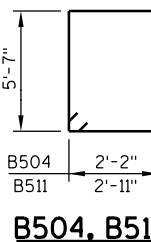
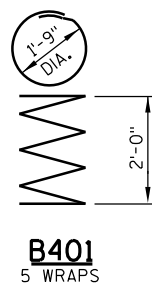
PLAN WING 4

COATED 1870 LBS.  
UNCOATED 2690 LBS.

MARK	NUMBER REQUIRED COATED UNCOATED	LENGTH	BENT	LOCATION
B401	- 6	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP @ EACH PILE
B402	- 12	2'-3"		ABUT. BODY - 2 @ EACH PILE - VERT.
B603	- 11	44'-7"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
B504	- 56	16'-2"	X	ABUT. BODY - STIRRUPS - VERT.
B805	- 14	13'-2"	X	ABUT. BODY - B.F. - HORIZ.
B606	- 7	26'-3"		ABUT. BODY - B.F. - CENTER - HORIZ.
B407	- 3	13'-6"		ABUT. BODY - TOP - HORIZ.
B508	- 14	4'-11"	X	ABUT. BODY - TOP - STIRRUP - VERT.
B409	- 4	5'-7"		ABUT. BODY - END - VERT.
B510	43	2'-0"		ABUT. BODY - TOP - DOWEL - VERT.
B511	24	17'-8"	X	WINGS - BASE - STIRRUP - VERT.
B612	7	14'-1"		WING 4 - BASE - B.F. - HORIZ.
B613	4	14'-1"		WINGS - BASE - TOP CENTER - HORIZ.
B514	7	14'-1"		WING 4 - BASE - F.F. - HORIZ.
B615	16	9'-7"	X	WING 4 - TOP - STIRRUP - VERT.
B416	11	11'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
B617	4	11'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
B618	7	13'-10"		WING 3 - BASE - B.F. - HORIZ.
B519	7	14'-3"		WING 3 - BASE - F.F. - HORIZ.
B520	16	10'-8"	X	WING 3 - TOP - STIRRUP - VERT.
B521	19	9'-6"	X	WING 3 - TOP - PARAPET STIRRUP - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

SEE SHEET 6 LEGEND  
FOR DESCRIPTION OF



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-64-199			
DRAWN BY RLR		PLANS CK'D. JRS	
NORTH ABUTMENT DETAILS		SHEET 7 OF 15	



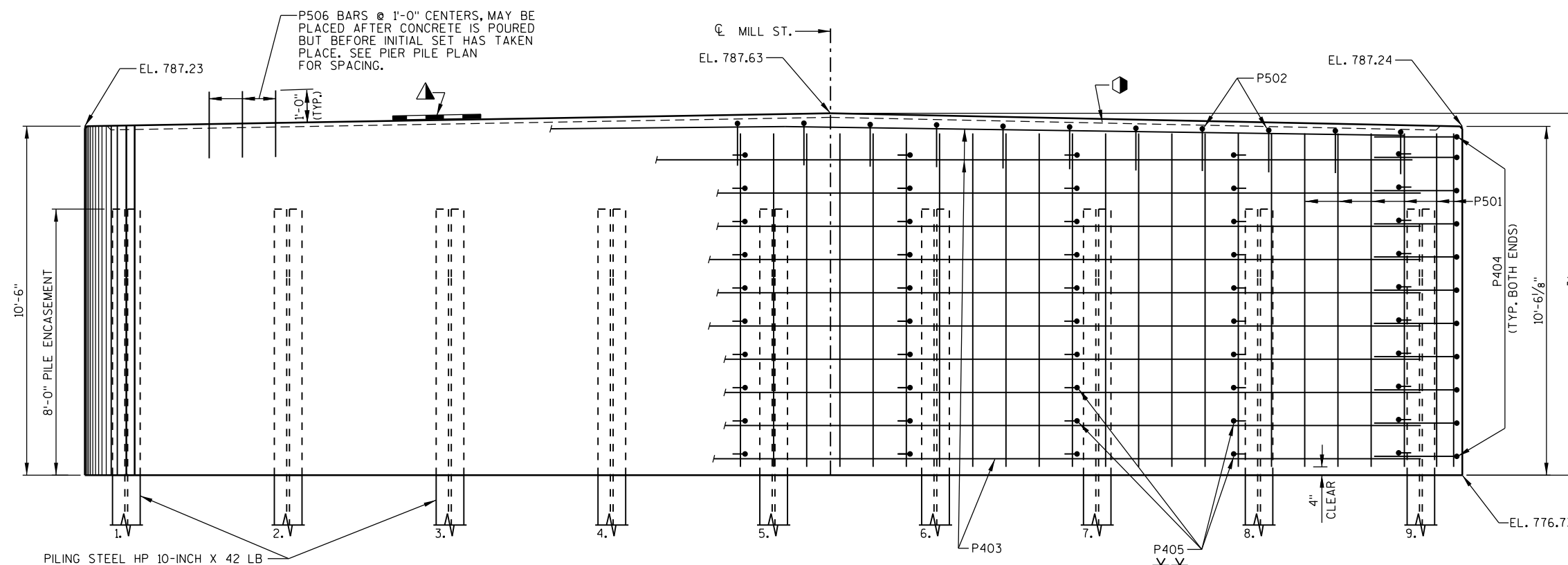
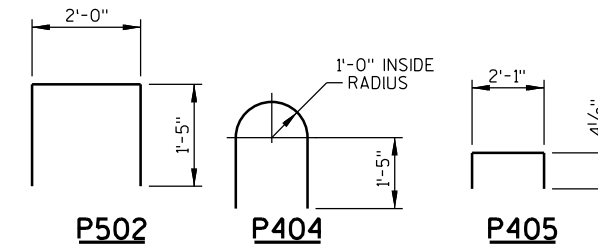
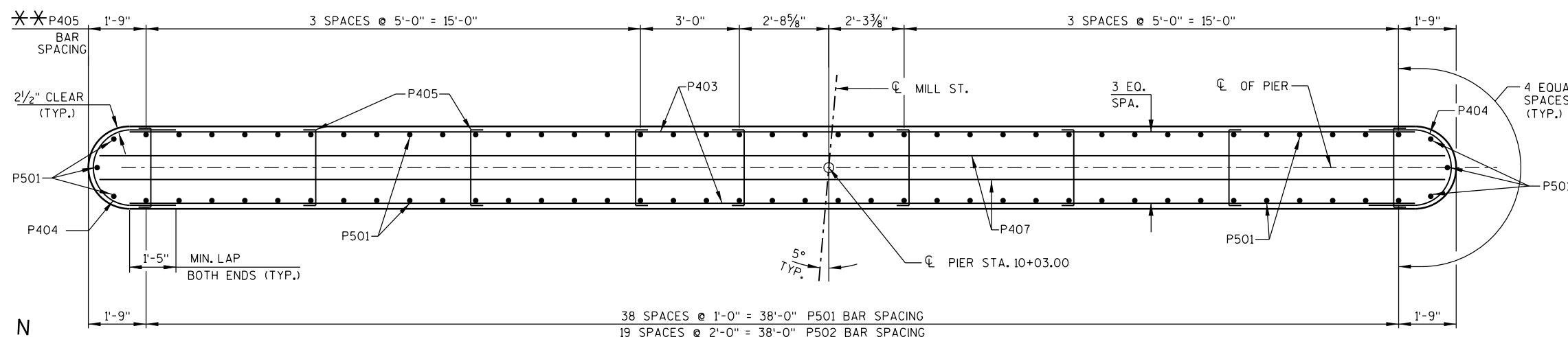
UNCOATED 1850 LBS.  
COATED 80 LBS.

## BILL OF BARS

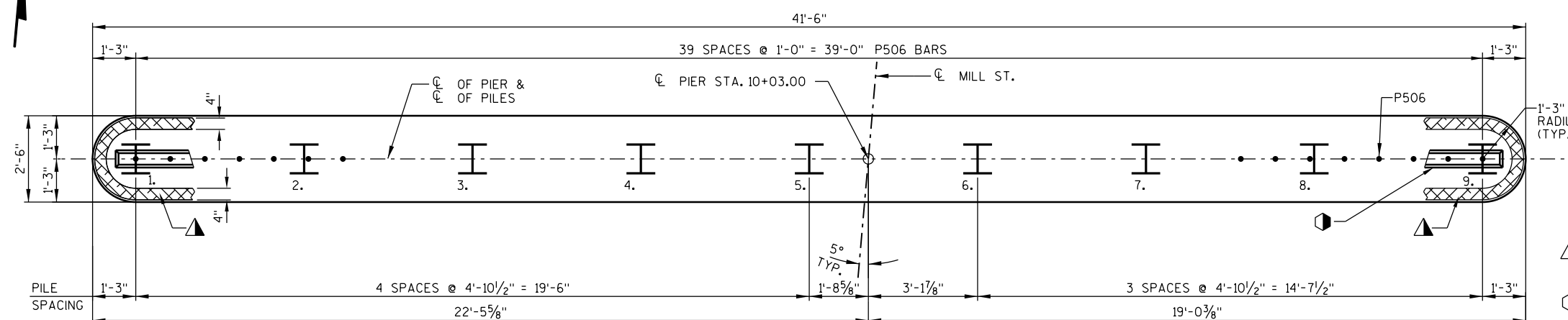
MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
P501	84	10'-0"		PIER - VERT.
P502	20	4'-7"	X	PIER - STIRRUPS - TOP - VERT.
P403	22	39'-0"		PIER - TOP & SIDES - HORIZ.
P404	22	6'-1"	X	PIER - AT ENDS - HORIZ.
P405	90	2'-8"	X	PIER - TIES - HORIZ.
P506	40	2'-0"		PIER - DOWELS @ TOP - VERT.
P407	2	40'-10"		PIER - TOP - HORIZ.

(C) - THESE BARS SHALL BE EPOXY COATED.

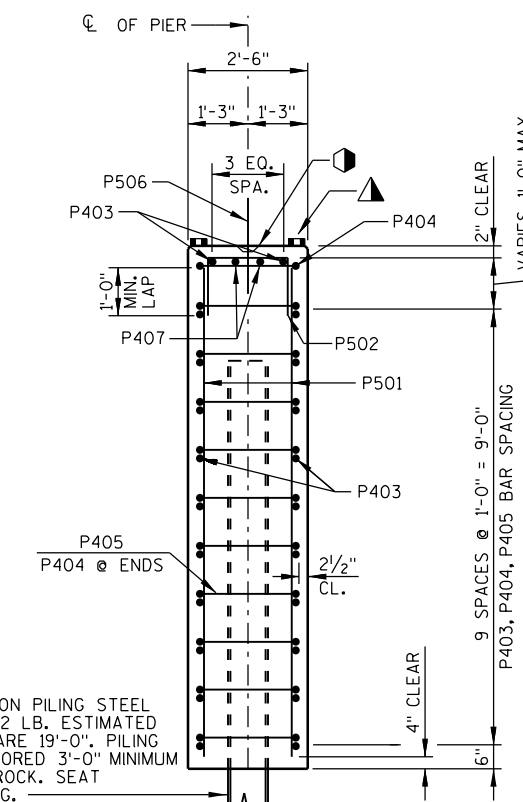
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR EXCEPT AS NOTED.

ELEVATION  
(LOOKING NORTH)

PLAN



PILE PLAN



TYPICAL SECTION THRU PIER

## LEGEND

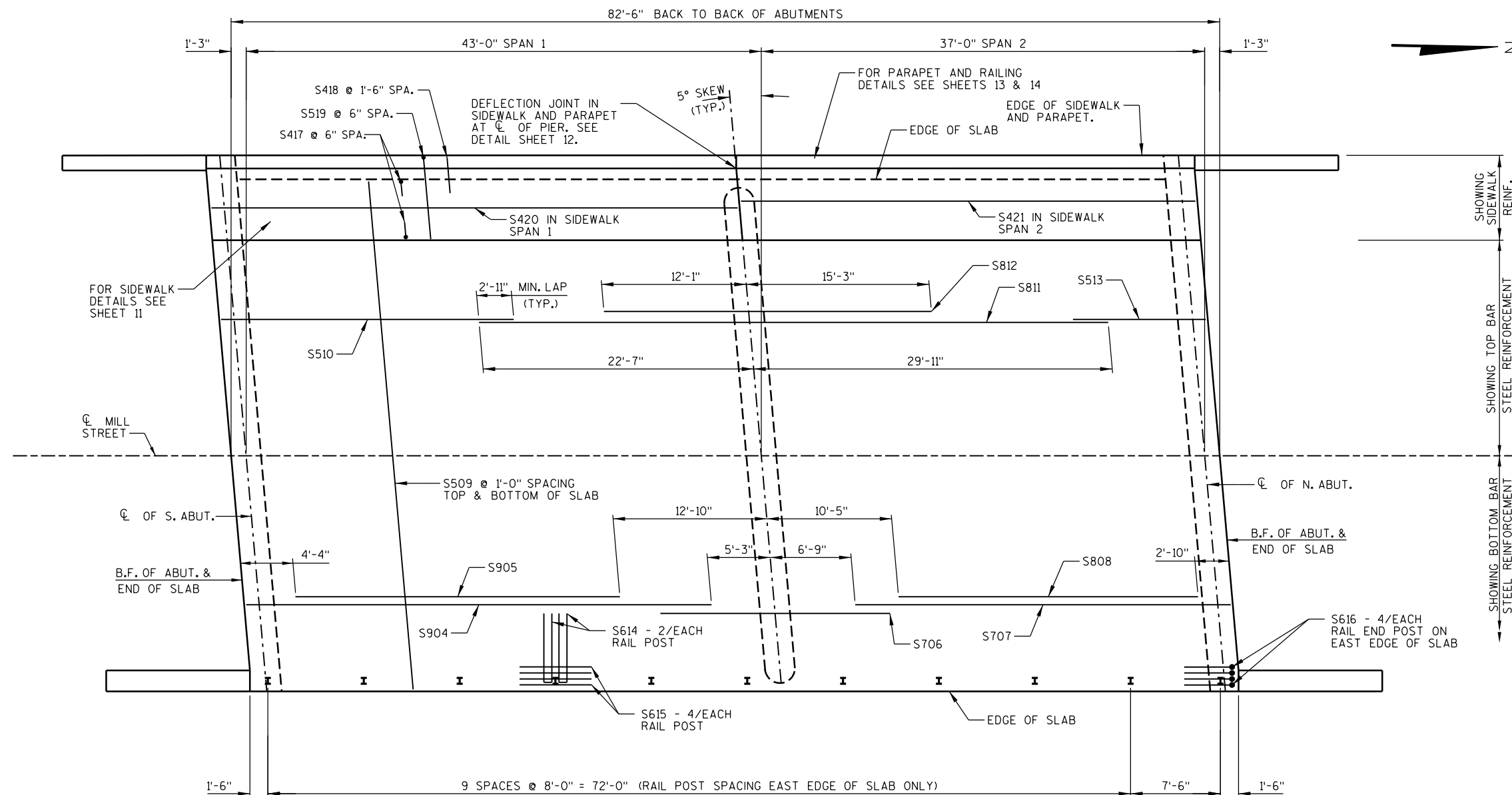
▲ - 4"x 3/4" FILLER, TYPICAL ALL AROUND TOP EDGES OF PIER.

◻ - 2"x 6" BEVELED KEYWAY.

\*\* - ADJACENT TO EACH PILE ONE SIDE ONLY.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
DRAWN BY		RLR	PLANS CK'D. JRS
PIER		SHEET 8 OF 15	



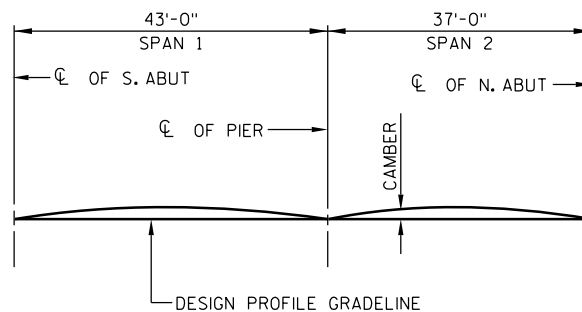


PLAN

TOP OF SLAB ELEVATIONS  
AND CAMBER VALUES

LOCATION	SPAN POINT	EAST SLAB EDGE	C/L MILL STREET	WEST SLAB EDGE	CAMBER VALUE (INCHES)
SOUTH ABUT.	1	790.28	790.68	790.22	0.0
	1.1	790.28	790.67	790.21	0.3
	1.2	790.27	790.66	790.21	0.6
	1.3	790.25	790.65	790.20	0.7
	1.4	790.24	790.64	790.18	0.8
	1.5	790.22	790.62	790.17	0.8
	1.6	790.20	790.61	790.15	0.6
	1.7	790.18	790.59	790.13	0.4
	1.8	790.16	790.56	790.11	0.2
PIER	1.9	790.14	790.54	790.09	0.1
	2	790.12	790.52	790.07	0.0
	2.1	790.10	790.50	790.05	0.0
	2.2	790.08	790.48	790.03	0.0
	2.3	790.06	790.46	790.01	0.0
	2.4	790.03	790.44	789.99	0.1
	2.5	790.01	790.42	789.97	0.1
	2.6	789.99	790.39	789.94	0.2
	2.7	789.97	790.37	789.92	0.2
NORTH ABUT.	2.8	789.94	790.35	789.90	0.2
	2.9	789.92	790.32	789.88	0.1
	3	789.90	790.30	789.85	0.0

WEST EDGE OF SLAB ELEVATION IS THE TOP OF SLAB BENEATH SIDEWALK WITH 2% CROWN FULL WIDTH.



CAMBER DIAGRAM

CAMBER SPANS AS SHOWN ABOVE AND IN THE TABLE OF VALUES TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT, DEAD LOAD DEFLECTION APPROXIMATES 1/3 OF CAMBER VALUES SHOWN.

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	SPAN POINT	EAST SLAB EDGE	C/L MILL STREET	WEST SLAB EDGE
SOUTH ABUT.	1.0			
PIER	1.5			
	2.0			
	2.5			
NORTH ABUT.	3.0			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIER, AND AT THE 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND C/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

## NOTES

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

PARAPET AND SIDEWALK PLACED ON TOP OF SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED.

ALL TRANSVERSE BARS SHALL BE PLACED ON THE SKEW.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE, FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE

- SLAB THICKNESS

+ CAMBER

+ FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)

= TOP OF SLAB FALSEWORK ELEVATION

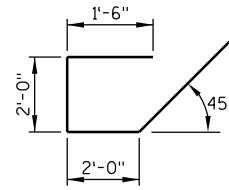
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
DRAWN BY		RLR	PLANS CK'D. JRS
SUPERSTRUCTURE		SHEET 9 OF 15	



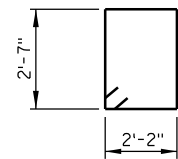
## BILL OF BARS (COATED) 41,730 LBS.

MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
S501	86	7'-4"	X	DIAPHRAGM @ ABUTS. - VERT.
S502	16	10'-2"	X	DIAPHRAGM @ ABUTS. - SIDEWALK END - VERT.
S503	12	6'-6"		DIAPHRAGM @ ABUTS. - SIDEWALK END - TRANS.
S904	44	38'-10"		SLAB BOTTOM, SPAN 1 - LONGIT.
S905	43	27'-1"		SLAB BOTTOM, SPAN 1 - LONGIT.
S706	44	20'-8"	X	SLAB HAUNCH OVER PIER - LONGIT.
S707	44	31'-4"		SLAB BOTTOM, SPAN 2 - LONGIT.
S808	43	25'-0"		SLAB BOTTOM, SPAN 2 - LONGIT.
S509	165	42'-6"		SLAB TOP & BOTTOM - TRANS.
S510	44	24'-5"		SLAB TOP @ S. ABUT. & SPAN 1 - LONGIT.
S811	44	52'-6"		SLAB TOP OVER PIER & IN SPANS 1&2 - LONGIT.
S812	43	27'-4"		SLAB TOP OVER PIER - LONGIT.
S513	44	11'-1"		SLAB TOP @ N. ABUT. & SPAN 2 - LONGIT.
S614	22	12'-0"	X	SLAB EAST EDGE @ RAIL POST, 2/POST - TRANS.
S615	36	6'-0"		SLAB EAST EDGE @ RAIL POST, 4/POST - LONGIT.
S616	8	6'-0"	X	SLAB EAST EDGE @ RAIL END POST, 4/POST
S417	330	3'-7"	X	SLAB & INTO SIDEWALK - VERT.
S418	56	3'-0"		SIDEWALK BOTTOM - TRANS.
S519	165	7'-4"	X	SIDEWALK TOP - TRANS.
S420	13	43'-10"		SIDEWALK - SPAN 1 - LONGIT.
S421	13	37'-10"		SIDEWALK - SPAN 2 - LONGIT.
S522	93	6'-9"	X	PARAPET STIRRUP IN SPAN - VERT.
S523	6	9'-6"	X	PARAPET STIRRUP OVER ABUT. - VERT.
S524	8	43'-10"		PARAPET - SPAN 1 - LONGIT.
S525	8	37'-10"		PARAPET - SPAN 2 - LONGIT.
S526	16	11'-7"		PARAPET - ON WINGS - LONGIT.

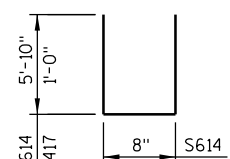
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.  
EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.



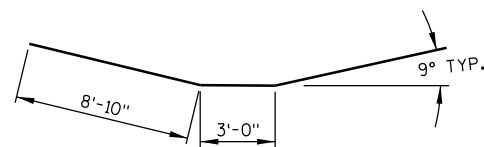
S501



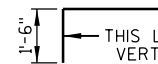
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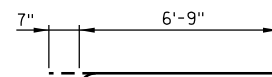
S614, S417



S706

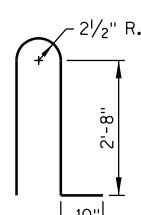


S616

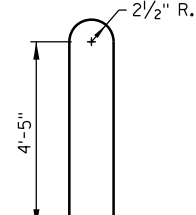


S519

STD. 180° HOOK



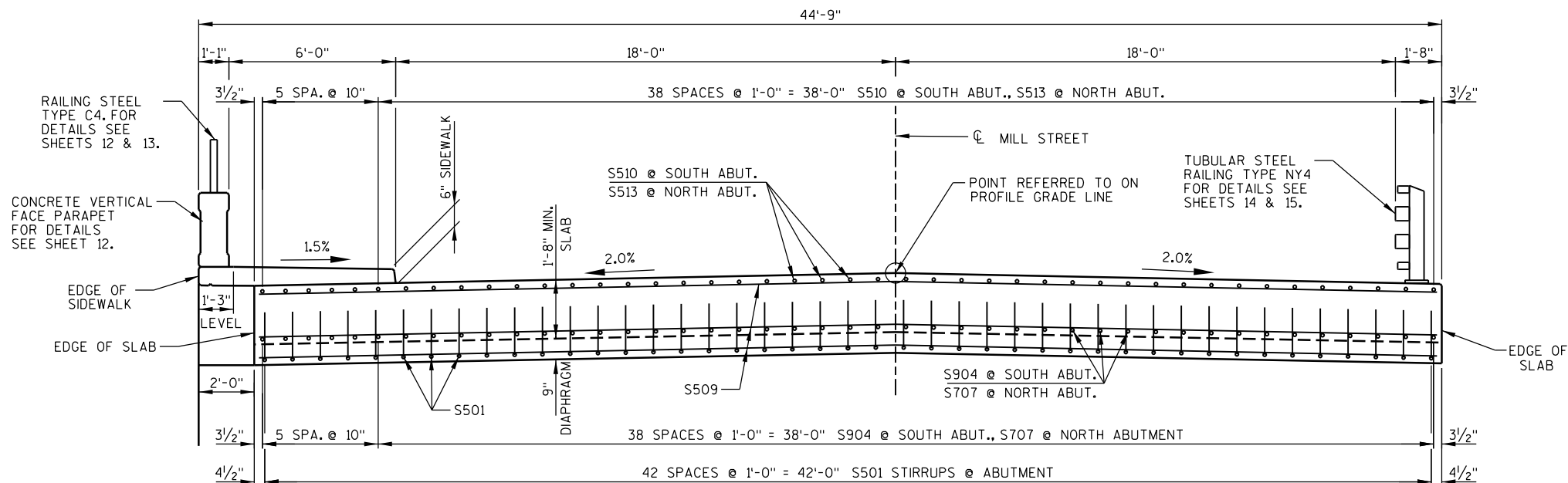
S522



S523

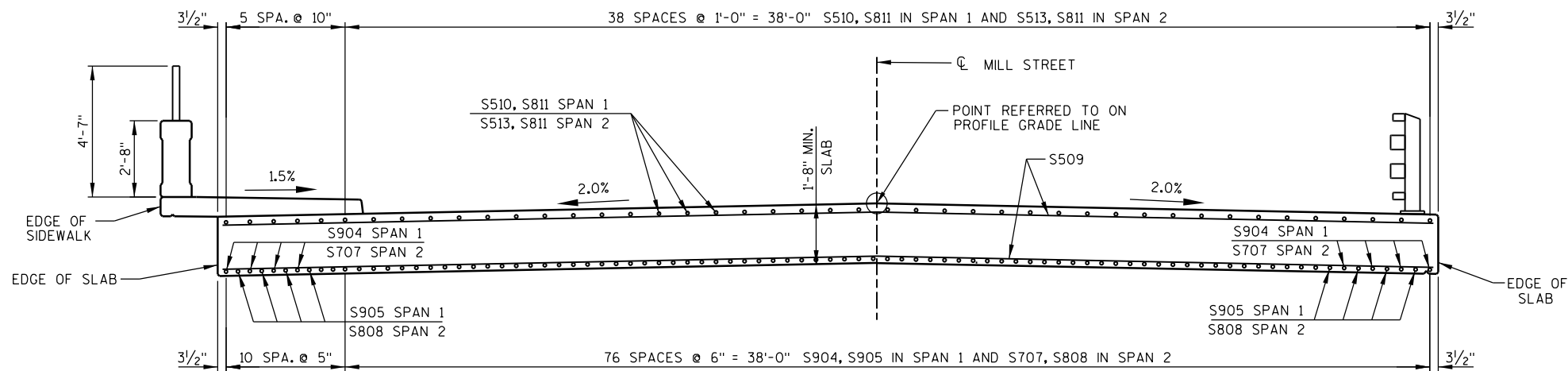
## CROSS SECTION THRU BRIDGE - AT ABUTMENTS

(LOOKING NORTH)



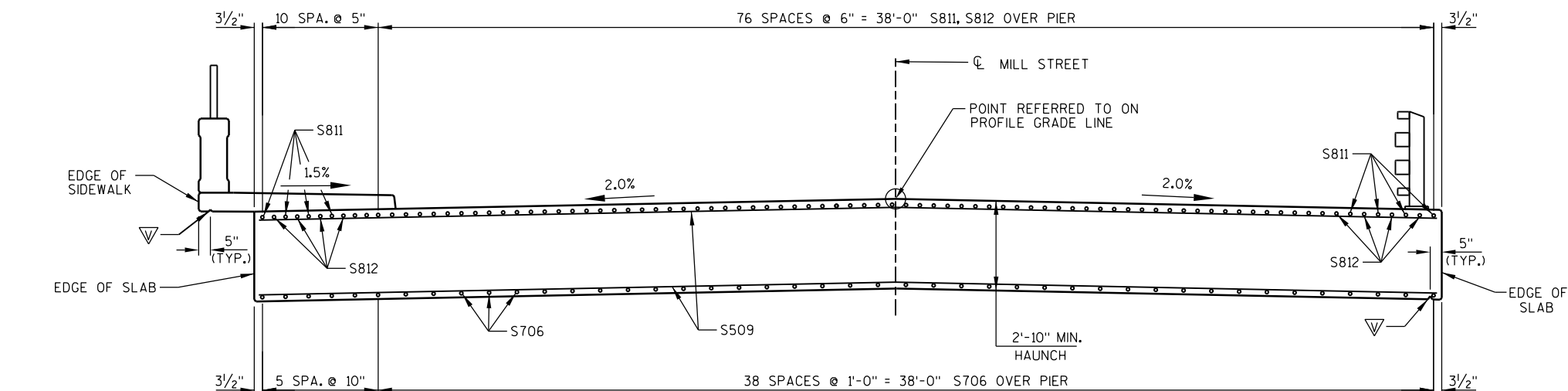
## CROSS SECTION THRU BRIDGE - IN SPAN

(LOOKING NORTH)



## SECTION THRU BRIDGE - AT PIER







(LOOKING NORTH)

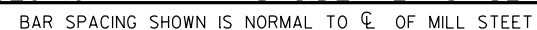


▽ — 3/4" V-GROOVE. EXTEND  
V-GROOVE TO 6" FROM  
THE FRONT FACE OF  
ABUTMENT DIAPHRAGM





-  - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
-  - 18" RUBBERIZED MEMBRANE WATERPROOFING.
-  - CONSTRUCTION JOINT STRIKE OFF AS SHOWN AND LEAVE ROUGH.
-  - 4" x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT.
-  - DIMENSIONS ARE NORMAL TO THE C/L OF SUBSTRUCTURE UNITS.
-  - DIMENSIONS ARE PARALLEL TO THE C/L OF MILL STREET.



FILE= 9294002\_11.DGN  
DATE= 8/28/2018





DEFLECTION JOINT IN THE  
PARAPET AND BELOW THE  
PARAPET SHALL BE PLACED  
NORMAL TO THE PARAPET.  
DEFLECTION JOINT IN THE  
SIDEWALK SHALL BE PLACED  
ON THE SKEW.



WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/8" ZINC OR PLASTIC PLATE CUT AS SHOWN IN THE "SECTION THRU DEFLECTION JOINT" BY SHADED AREA. IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH AN APPROVED LIQUID BOND BREAKER AND PLATE SEPARATORS MAY BE OMITTED.

1B 1C 1E 2B 3  
4B 5A 5B 6A 10A

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
		DRAWN BY	PLANS CK'D.
		RLR	JRS
WEST PARAPET & RAILING		SHEET 12 OF	



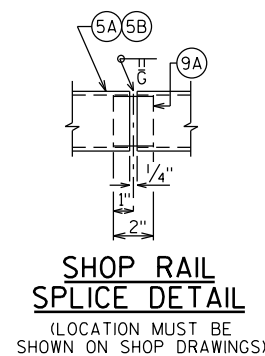
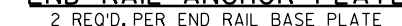


ANCHORAGE FOR END RAIL

Diagram of End Rail Anchor Plate showing dimensions and callouts:

- Overall width:  $7\frac{1}{4}"$
- Overall height:  $2\frac{1}{4}"$
- Distance from left edge to first hole:  $1"$
- Distance between holes:  $1\frac{1}{6}"$
- Distance from second hole to right edge:  $1"$
- Callout (2C) points to the right hole.
- Callout "GALVANIZED" points to the plate.
- Callout " $\frac{11}{16}"$  DIA. HOLES FOR  $\frac{5}{8}"$  DIA. THR'D. RODS" points to the holes.

**END RAIL ANCHOR PLATE**  
2 REQ'D. PER END RAIL BASE PLATE



## SHOP RAIL SPLICE DETAIL

Technical drawing of Section A-A of a bridge deck, showing a cross-section of a box girder with various dimensions and weld specifications.

**Dimensions and Weld Specifications:**

- Top Flange:** 3/8" DIA. X 1/2" WELDING STUDS.
- Web:** 1/4" DIA. SURFACE WELDS.
- Bottom Flange:** 1/6 POST PANEL LENGTH ± 4" (AT FIELD JOINTS) AT ABUTMENT JOINTS.
- Weld Symbols:** (5A) (5B) and (10A) are indicated on the drawing.
- Section Line:** SECTION A-A.

### FIELD ERECTION JOINT DETAIL

END RAIL SHIM DETAIL  
(2 SETS PER POST)

### LEGEND

- (B) PLATE  $\frac{5}{8}$ " X 6" X 10" WITH  $\frac{3}{4}$ " X  $\frac{1}{2}$ " SLOTTED HOLES.
- (1C) PLATE  $\frac{5}{8}$ " X 8" X 1'-1" WITH  $\frac{3}{4}$ " X  $\frac{1}{2}$ " SLOTTED HOLES.
- (1E) PLATE  $\frac{5}{8}$ " X 8" X 1'-3" WITH  $\frac{3}{4}$ " X  $\frac{1}{2}$ " SLOTTED HOLES.
- (2B)  $\frac{1}{4}$ " X 5" X 9" ANCHOR PLATE WITH  $\frac{1}{16}$ " DIA. HOLES FOR THR'D. RODS NO. 3.
- (2C)  $\frac{1}{4}$ " X 2 $\frac{1}{2}$ " X 7 $\frac{1}{4}$ " ANCHOR PLATE WITH  $\frac{1}{16}$ " DIA. HOLES FOR THR'D. RODS NO. 3.
- (3)  $\frac{5}{8}$ " DIA. X 9" LONG, TYPE 316 STAINLESS STEEL THREADED RODS (MIN. TENSILE STRENGTH = 70 KSI) WITH NUT AND WASHERS OF SAME ALLOY GROUP.  
ALTERNATIVE ANCHORAGE: CONCRETE ADHESIVE ANCHORS  $\frac{5}{8}$ -INCH.  
EMBED 7" IN CONCRETE FOR RAIL POSTS. EMBED 5" IN CONCRETE FOR END RAILS.  
ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF THE STANDARD SPECIFICATIONS.
- (4B) STRUCTURAL TUBING 3" X 3" X  $\frac{3}{16}$ ". PLACE VERTICAL. WELD TO NO.1 & 5.
- (5A) STRUCTURAL TUBING 3" X 1 $\frac{1}{2}$ " X  $\frac{3}{16}$ " RAILS. WELD TO NO.1 & NO.4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- (5B) STRUCTURAL TUBING 3" X 2" X  $\frac{3}{16}$ " RAILS. WELD TO NO.1 & NO.4. INSIDE OF TUBE TO BE PAINTED AT ALL FIELD ERECTION & EXPANSION JOINTS.
- (6A) BAR 1" X 1" PICKETS. WELD TO NO.5. PLACE VERTICAL.
- (9A) RECTANGULAR SLEEVE FABRICATED FROM  $\frac{3}{16}$ " PLATES. PROVIDE "SLIDING FIT".
- (10A) RECTANGULAR SLEEVE FABRICATED FROM  $\frac{3}{16}$ " PLATES. (1'-4" @ FIELD ERECTION JTS.) (1'-4" @ ABUTMENT JTS.)

## RAILING NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE C4 B-64-199", WHICH SHALL INCLUDE ALL STEEL ITEMS SHOWN.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL PLATES, BARS, AND RECTANGULAR SLEEVES SHALL CONFORM TO ASTM A709 GRADE 36. ALL STRUCTURAL TUBING SHALL CONFORM TO ASTM A500 GRADE B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET NORMAL TO GRADE.

CUT BOTTOM OF POST TO MAKE POST VERTICAL IN BOTH TRANSVERSE AND LONGITUDINAL DIRECTION.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

- CAULK AROUND PERIMETER OF BASE PLATES, NO. 1, AND FILL BOLT SLOT OPENINGS IN SHIMS AND BASE PLATES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

ALL JOINTS AND RECESSES IN CONCRETE PARAPET ARE TO BE VERTICAL.

ALL MATERIAL (EXCEPT NO. 3 & 12) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, THE STEEL RAILING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS. PAINT OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED FEDERAL COLOR NO. 27038, BLACK.

VENT HOLES SHALL BE DRILLED IN POST AND RAIL MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

TOUCH-UP PAINTING TO BE DONE AT COMPLETION OF STEEL RAILING INSTALLATION TO THE SATISFACTION OF THE ENGINEER AT NO EXTRA COST.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
		DRAWN BY	PLANS CK'D.
		RLR	JRS
RAILING STEEL TYPE C4 DETAILS		SHEET 13 OF 1	



LEGEND

- ① W6 X 25 WITH 1/8" X 1 3/4" HORIZONTAL SLOTTED HOLES ON EACH SIDE OF POST FOR BOLT NO. 6 AT TOP TWO RAILS. USE 1" DIA. HOLES FOR BOLTS NO. 6 AT BOTTOM NO. 5A & FOR BOLT NO. 6A AT NO. 7. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" X 10" X 1'-2" WITH 1/8" X 1 1/2" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1" DIA. ANCHOR BOLTS WITH HEAVY HEX NUT AND 2" O.D. HARDENED WASHER (ALL GALVANIZED). 4 REQUIRED PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-3" LONG BOLT FOR CONCRETE SLAB. USE 1'-9" LONG IN ABUTMENT WINGS. (AN EQUIVALENT THREADED ROD WITH HEAVY HEX NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQUIRED FOR CONSTRUCTIBILITY.)
- ④ 3/8" X 10" X 1'-2" ANCHOR PLATE (GALVANIZED) WITH 1/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TS 6 X 6 X 3/16" STRUCTURAL TUBING. USE 1" DIA. HOLES FOR BOLT NO. 6 (FRONT & BACK) & 7/8" DIA. HOLES FOR BOLT NO. 6A (TOP & BOTTOM).
- ⑤A TS 5 X 3 X 1/4" STRUCTURAL TUBING. USE 1" DIA. HOLES FOR BOLT NO. 6 IN TOP RAIL (FRONT & BACK). USE 1/8" X 1 3/8" HORIZONTAL SLOTTED HOLES FOR BOLT NO. 6 IN BOTTOM RAIL (FRONT & BACK) AND A 2" O.D. WASHER UNDER BOLT HEAD.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT, 3/8" X 1 3/4" X 1 3/4" WASHER, AND SPRING LOCK WASHER (2 REQUIRED AT RAIL TO POST LOCATIONS SHOWN).
- ⑥A 3/4" DIA. A325 BOLT WITH HEX NUT AND SPRING LOCK WASHER (1 REQUIRED AT RAIL TO ANGLE AND 2 REQUIRED AT ANGLE TO POST LOCATIONS SHOWN WITH 3/8" X 1 3/4" X 1 3/4" WASHER).
- ⑦ L 5 X 5 X 5/8" STRUCTURAL ANGLE. ATTACH TO NO. 1 AND NO. 5 AS SHOWN.
- ⑧ TS 5 X 5 X 5/16" X 2'-4" LONG SPLICE TUBE. 1 PER RAIL. USED IN NO. 5.
- ⑧A 4/4" X 2/8" X 2'-4" LONG SPLICE BAR. 1 PER RAIL. USED IN NO. 5A.
- ⑨ 3/4" DIA. A325 FULLY THREADED BOLTS, 7/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPLICE). USE 1" X 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5.
- ⑨A 3/4" DIA. A325 FULLY THREADED BOLTS, 4/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT. NUT TO BE FINGER TIGHT. (4 REQUIRED PER SPLICE). USE 1" X 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5A.
- ⑩ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".

NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE NY4 B-64-199", WHICH INCLUDES ALL ITEMS SHOWN.

RAILING SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS, ANGLES, SPLICE TUBES, SPLICE BARS AND STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS.

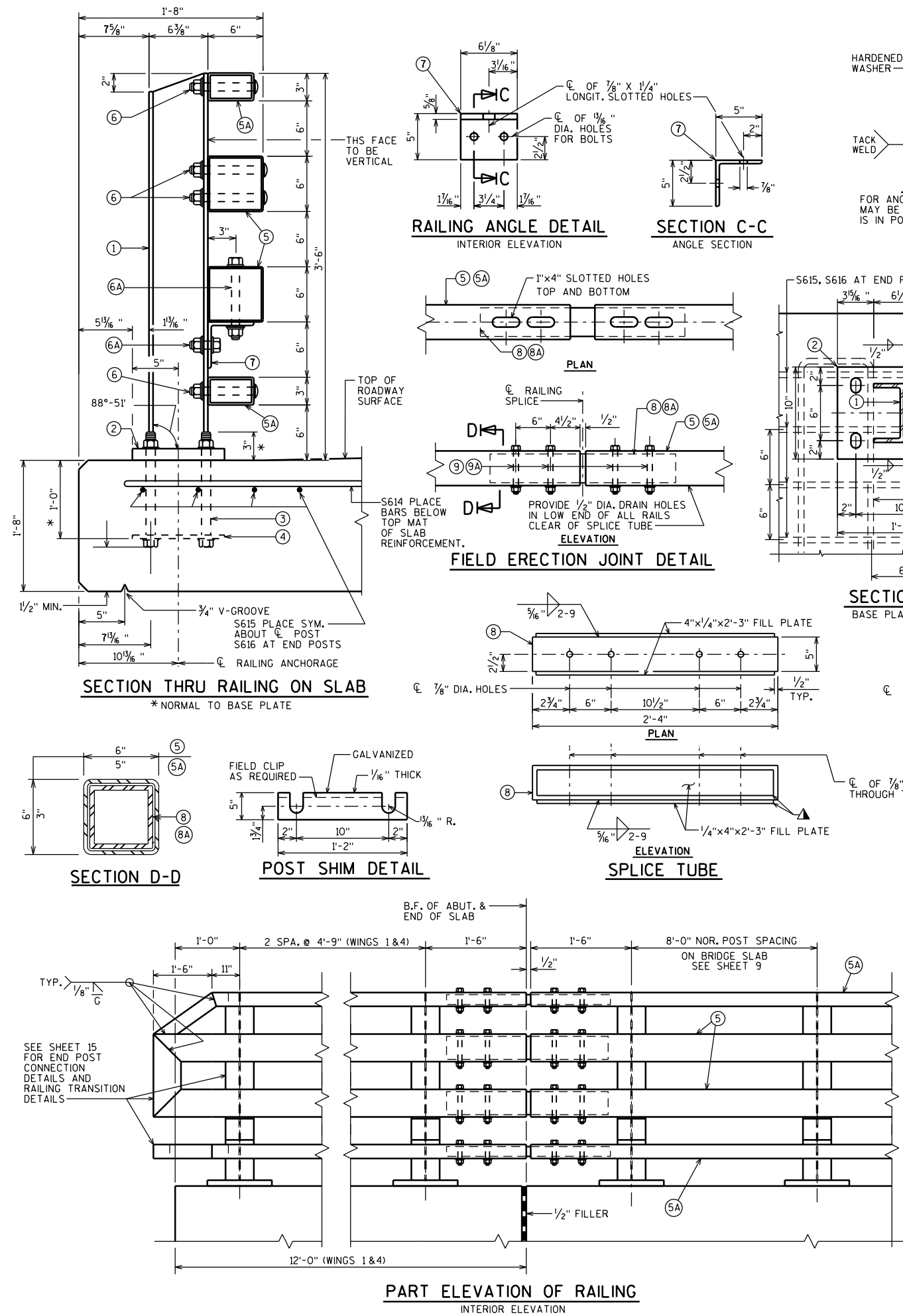
RAIL POST, BASE PLATES, SPLICE BAR, ANGLES AND SPLICE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED  $f_y \geq 50$  KSI. ANCHOR PLATES & SHIMS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.

THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/6 TURN.

FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. CAULK AROUND PERIMETER OF NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER PLATE NO. 2 WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
DRAWN BY		RLR	PLANS CK'D. JRS
TUBULAR STEEL RAILING TYPE NY4		SHEET 14 OF 15	

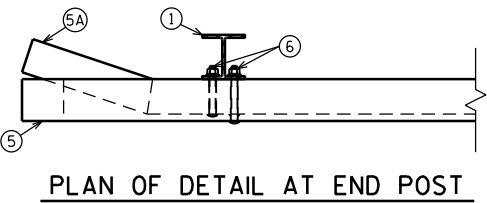
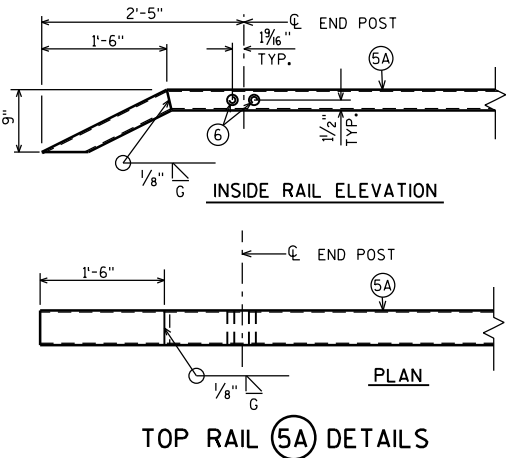
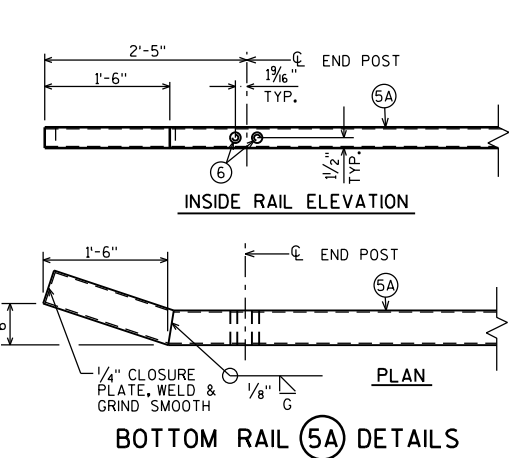
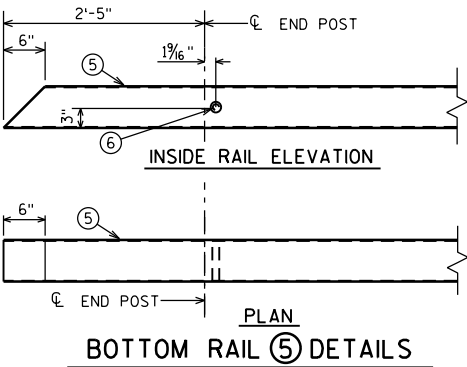
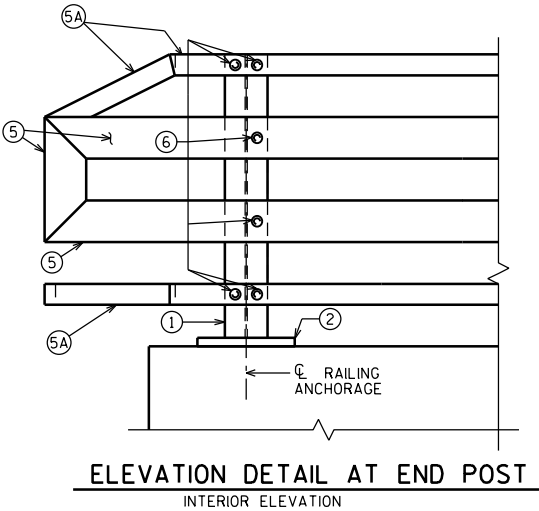
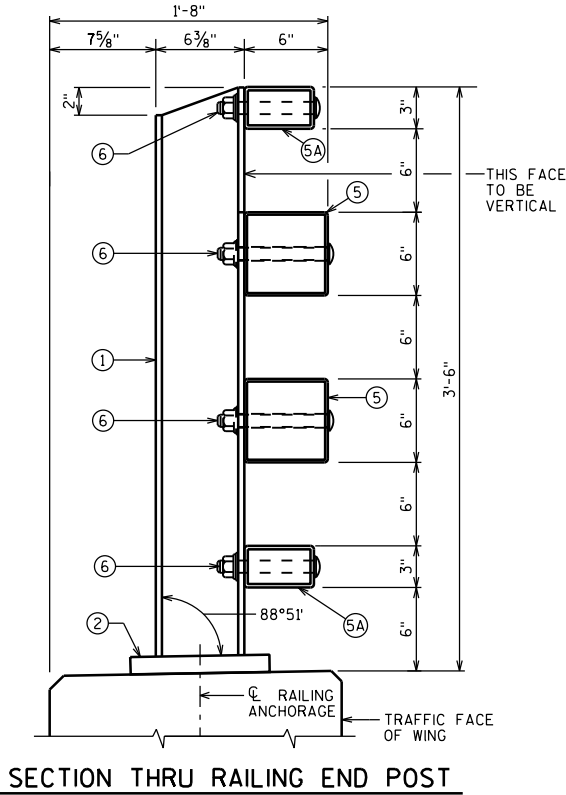
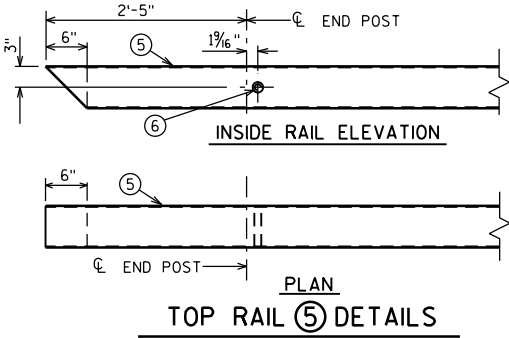


LEGEND

- ① W6 X 25 WITH 1 1/8" X 1 3/8" HORIZONTAL SLOTTED HOLES ON SIDE OF POST FOR BOLT NO. 6 AT NO. 5 & AT TOP RAIL NO. 5A. USE 1" DIA. HOLE FOR BOLT NO. 6 AT NO. 5A BOTTOM RAIL. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" X 10" X 1'-2". SEE SHEET "TUBULAR STEEL RAILING NY4" (SHEET 14) FOR MORE INFORMATION.
- ⑤ TS 6 X 6 X 3/8" STRUCTURAL TUBING, USE 1" DIA. HOLES IN FRONT AND BACK OF RAILS FOR BOLT NO. 6 AS SHOWN IN ELEVATION DETAILS.
- ⑤A TS 5 X 3 X 1/4" STRUCTURAL TUBING, USE 1" DIA. HOLES FOR TOP RAIL NO. 5A (FRONT & BACK). USE 1 1/8" X 1 3/8" HORIZONTAL SLOTTED HOLES FOR BOLT NO. 6 IN BOTTOM RAIL (FRONT & BACK) AND A 2" O.D. WASHER UNDER BOLT HEAD.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH HEX NUT, 3/8" X 1 3/4" X 1 3/4" WASHER, AND SPRING LOCK WASHER (1 REQUIRED AT RAIL NO. 5 TO POST NO. 1 CONNECTION LOCATIONS SHOWN, 2 REQUIRED AT RAIL NO. 5A TO POST NO. 1 CONNECTION LOCATIONS SHOWN).

NOTES

STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED  $f_y=50$  KSI. STRUCTURAL ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-64-199	
DRAWN BY		RLR	PLANS CK'D. JRS
END POST DETAILS FOR TUBULAR STEEL RAILING TYPE NY4		SHEET 15 OF 15	



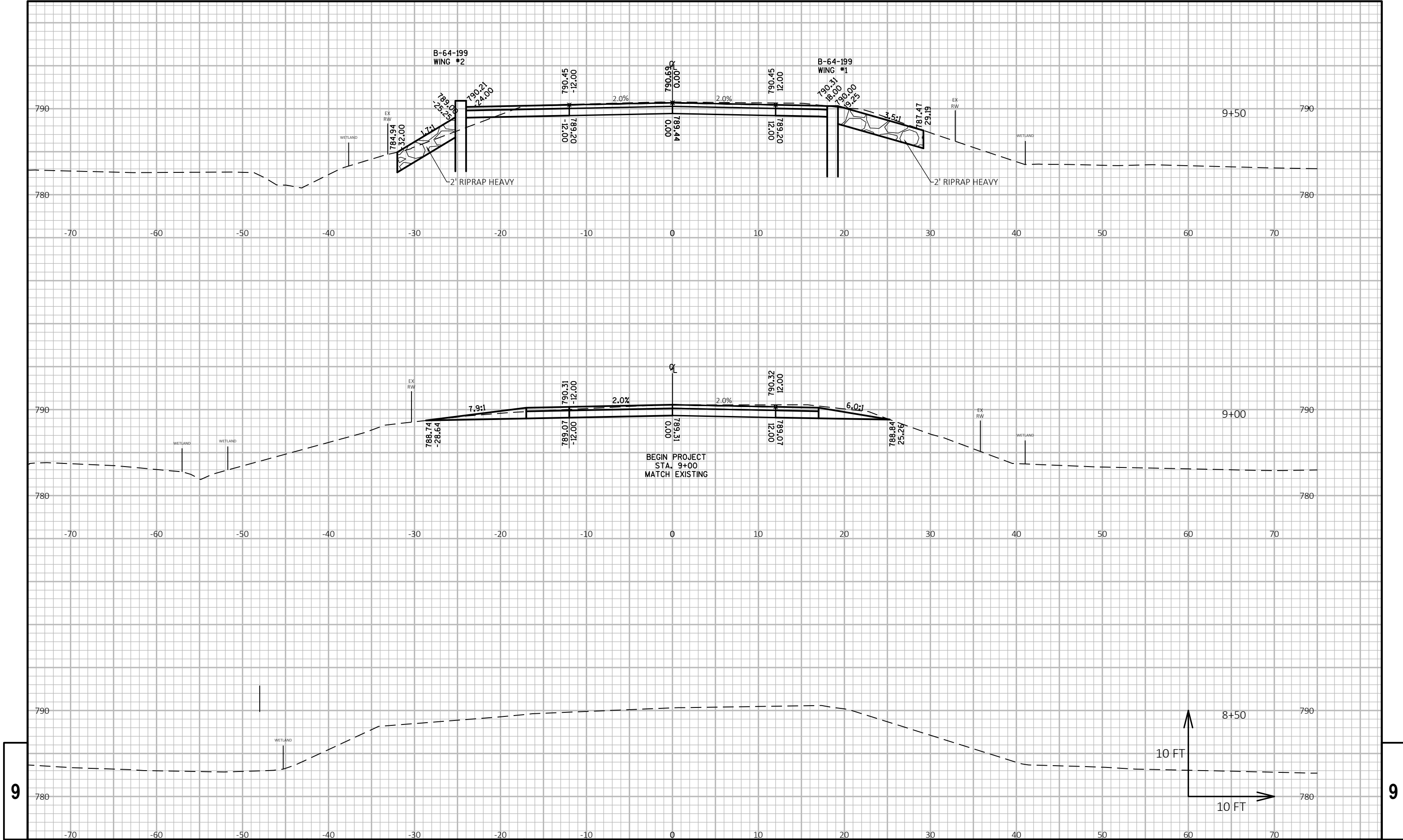
EARTHWORK PROJECT I.D. 3849-00-72 DIVISION 1

STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
		Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.30	
9+00		55	0	0	0	0	0	0	0	0
9+50	50	85	0	2	157	0	4	157	5	153
9+59	9	85	0	2	28	0	1	185	6	179
B-64-0199										
					185	0	4			

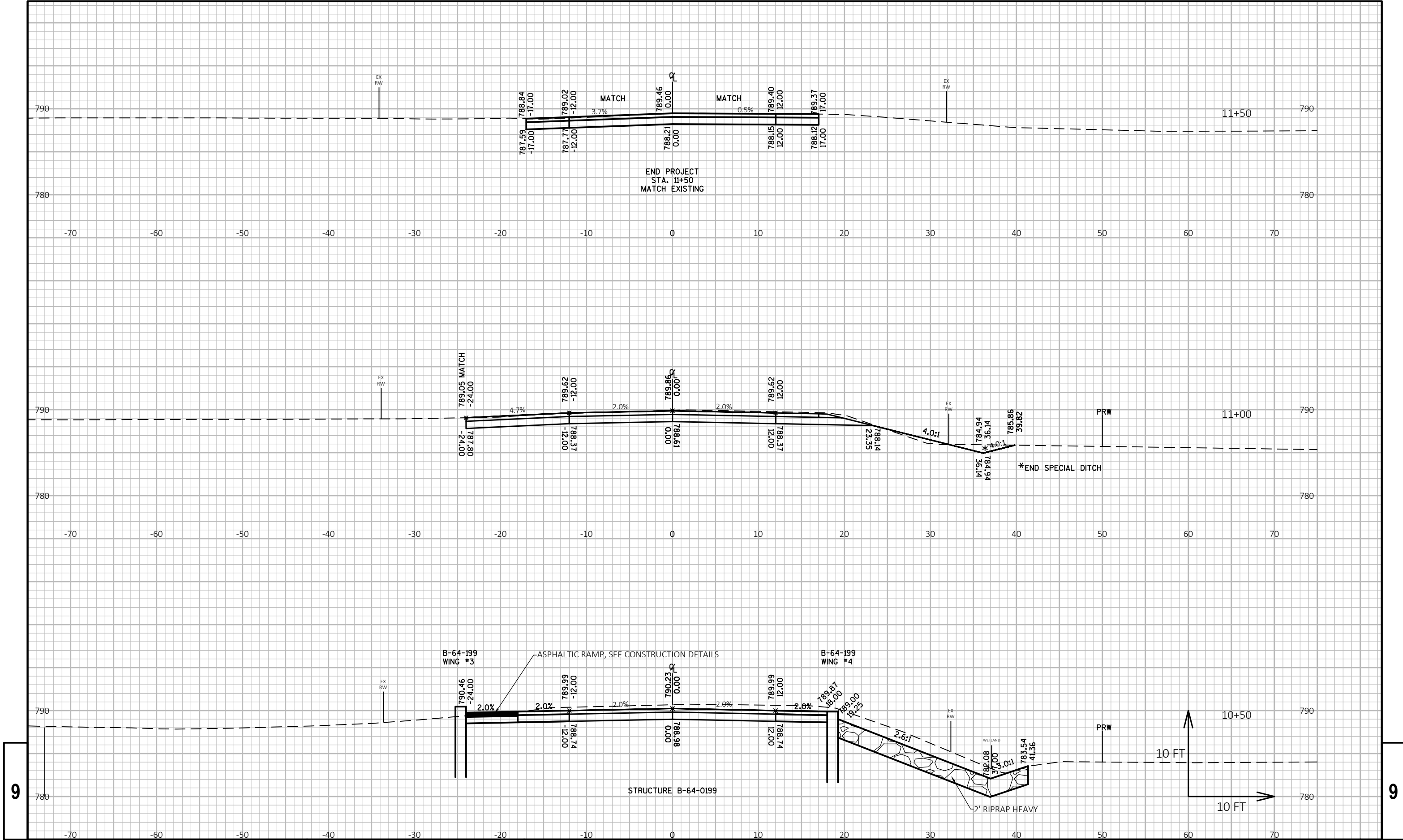
EARTHWORK PROJECT I.D. 3849-00-72 DIVISION 2

STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
		Cut	Salvaged/Unusable Pavement Material	Fill	Cut Note 1	Salvaged/Unusable Pavement Material Note 2	Fill Note 3	Cut 1.00 Note 1	Expanded Fill 1.30	
B-64-0199										Note 8
10+41		140	0	0	0	0	0	0	0	0
10+50	9	140	0	0	45	0	0	45	0	45
11+00	50	65	0	2	120	0	4	166	5	161
11+50	50	45	0	0	83	0	0	249	5	244
					249	0	4			

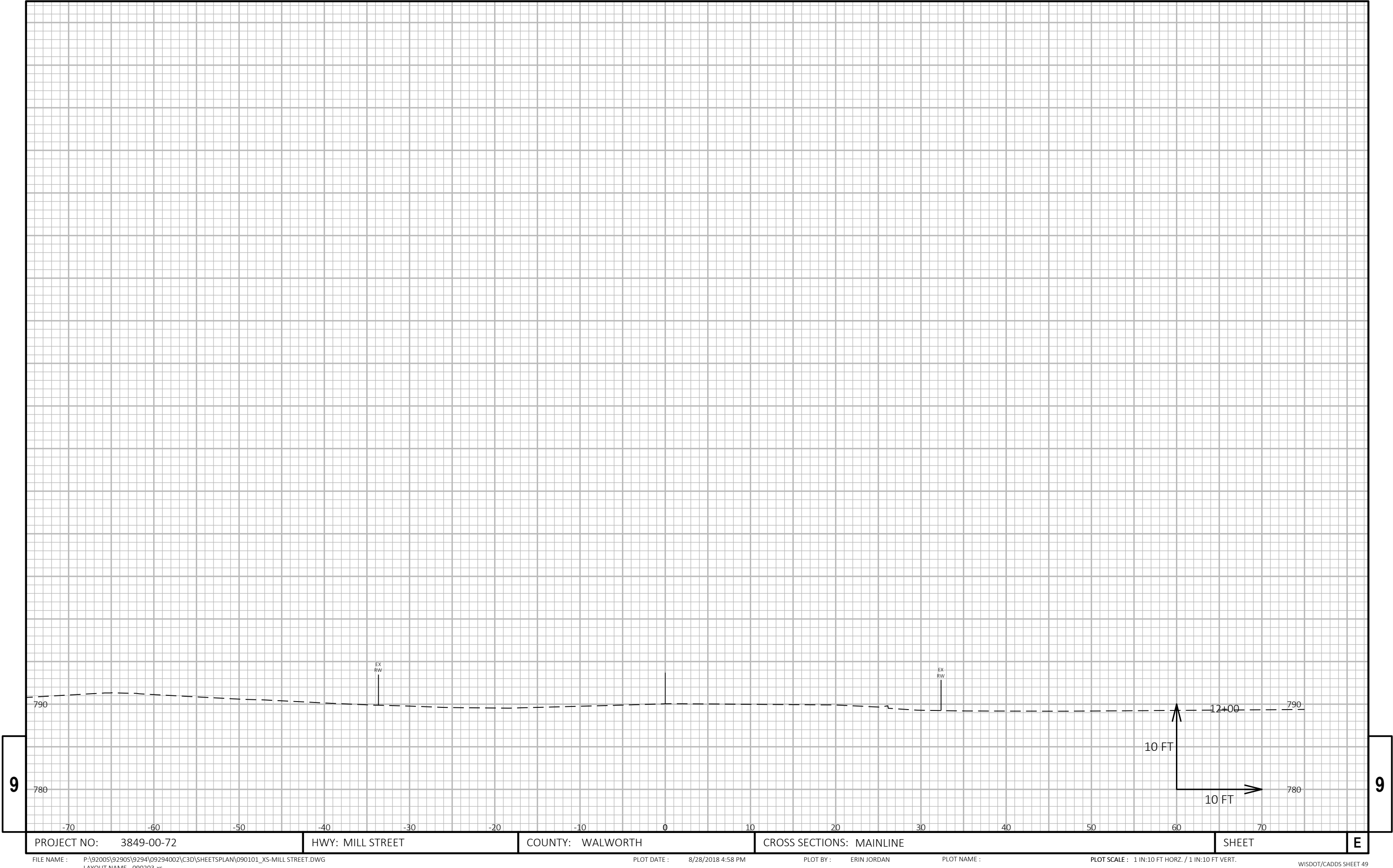














## Notes





## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>



MARCH 2019

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plans
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 32



24

DESIGN DESIGNATION

A.A.D.T.	2019	=	930
A.A.D.T.	2039	=	1000
D.H.V.	2039	=	155
D.D.		=	60/40
T.		=	2.8%
DESIGN SPEED		=	45 MPH
ESALS		=	52,000

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

HOSPITAL ROAD

(ORE CREEK BRIDGE P-64-0907)

LOCAL STREET  
WALWORTH COUNTY

STATE PROJECT NUMBER

3849-00-73

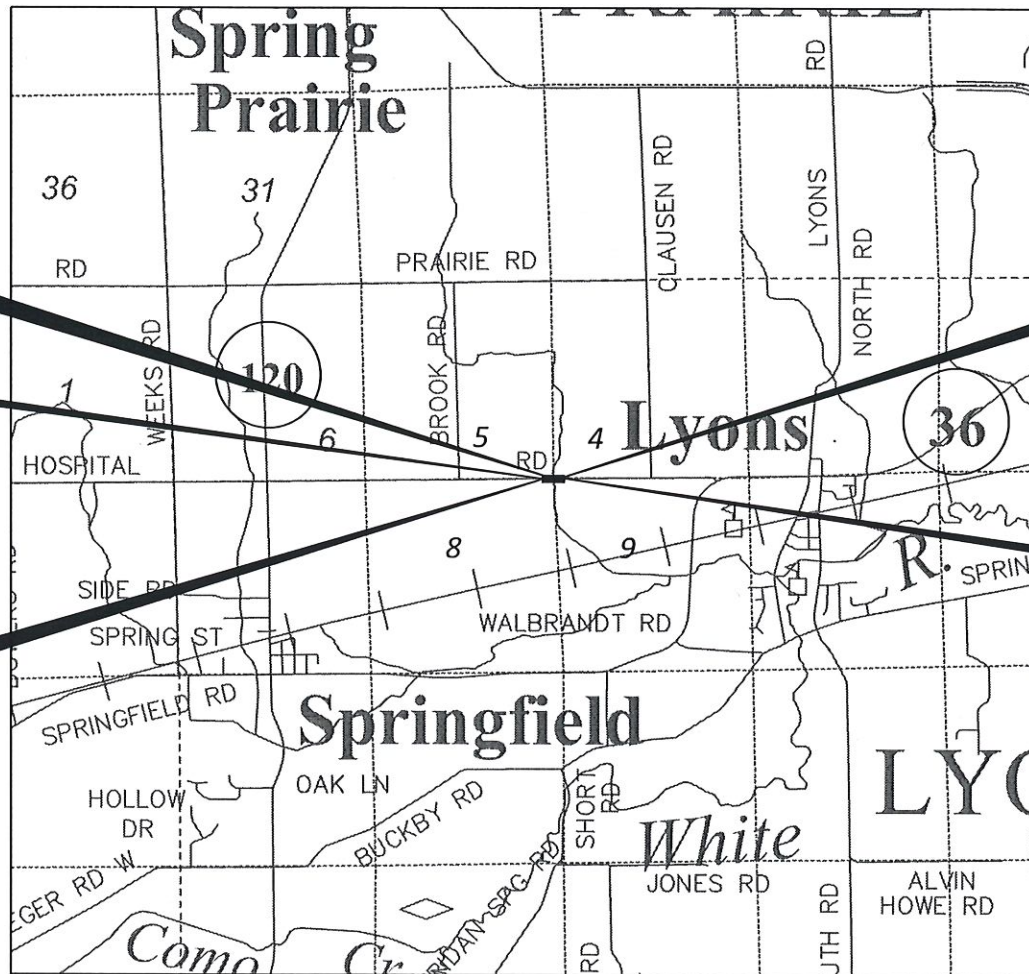
STRUCTURE B-64-0200

BEGIN CONSTRUCTION  
STA. 9+00.00

BEGIN PROJECT  
STA. 9+42.00  
Y = 359,062.55  
X = 805,150.92

END CONSTRUCTION  
STA. 11+00.00

END PROJECT  
STA. 10+71.00  
Y = 359,061.75  
X = 805,279.91



LAYOUT  
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.024 MI

COORDINATES SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, WALWORTH COUNTY, NAD83 (1991), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT

3849-00-73

FEDERAL PROJECT

PROJECT

WISC 2019163

CONTRACT

1

ACCEPTED FOR

TOWN of LYONS

10/18/18 *Karla Hill*  
(Date) (Town Clerk)

ORIGINAL PLANS PREPARED BY

MSA



10-12-18 *Michael J. Statz*  
(Date) (Professional Engineer)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

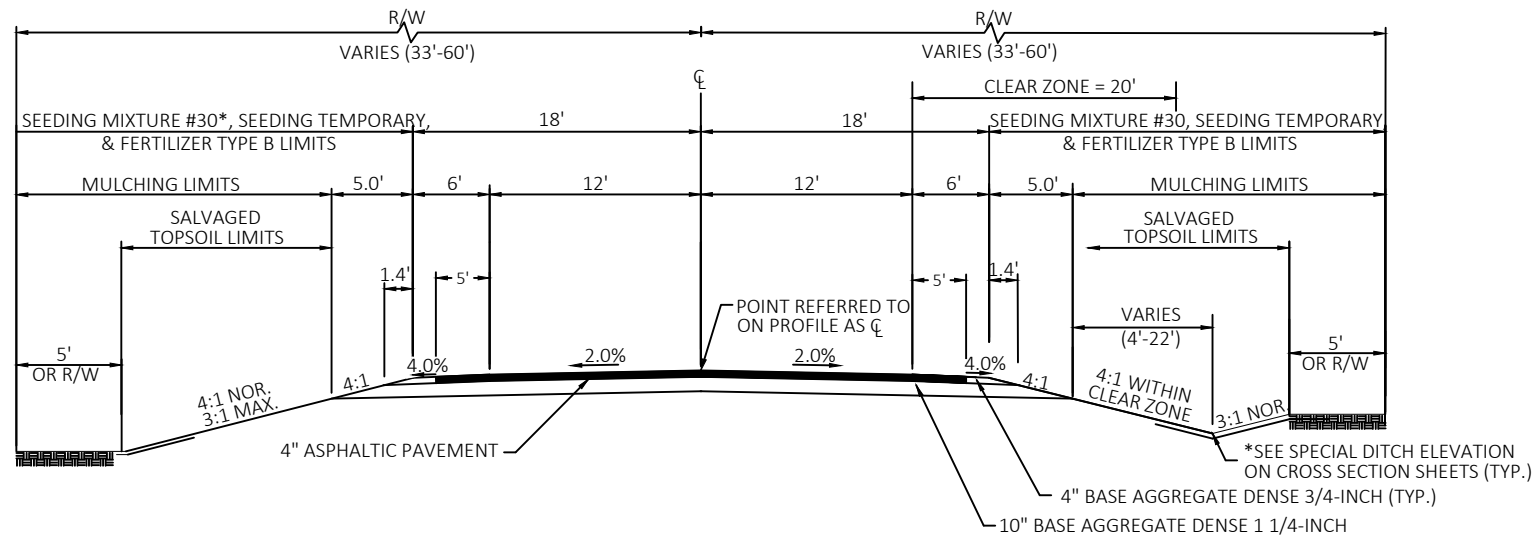
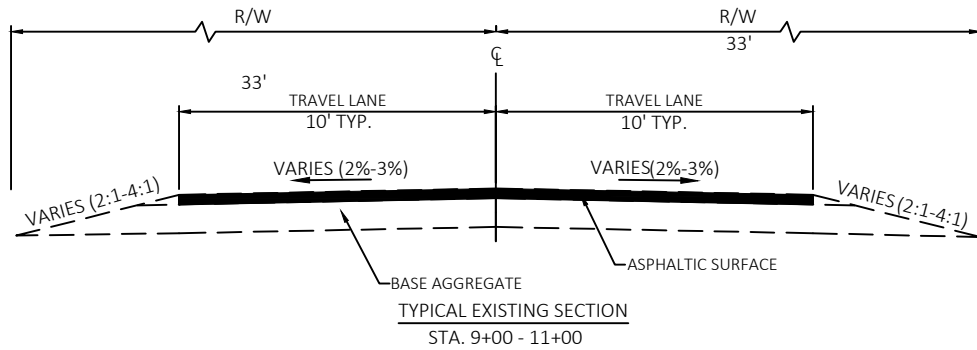
PREPARED BY

Surveyor	BAXTER & WOODMAN
Designer	MSA PROFESSIONAL SERVICES, INC.
Project Manager	MSA PROFESSIONAL SERVICES, INC.
Regional Examiner	WisDOT
Regional Supervisor	WisDOT

APPROVED FOR THE DEPARTMENT

DATE: 10/24/18 *K. Kramer*  
(Signature)





\*UTILITZE SEEDING MIXTURE #40 IN THE LAWN AREA

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE: TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.57 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.53 ACRES

#### GENERAL NOTES

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS SHALL BE FERTILIZED, SEEDED AND MULCHED AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED AT 1.5 LBS PER 1000 SQUARE FEET. DO NOT STOCKPILE MATERIALS IN WETLANDS, WATERWAYS, OR FLOODPLAINS. SEED AND MULCH STOCKPILES, WINDROWS OF SOIL AND ANY GRADED AREA THAT WILL NOT ULTIMATELY BE PAVED, WITHIN 48 HOURS OF THE INITIAL OR ANY NEW DISTURBANCE IF PERMANENT FINAL RESTORATION WILL NOT OCCUR WITHIN 10-DAYS.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

EXISTING BRIDGE MARKER SIGNS AND POSTS WILL BE REMOVED BY TOWN OF LYONS PRIOR TO CONSTRUCTION. NOTIFY AND COORDINATE WITH DAVE HELD AT 262-763-8558.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, WALWORTH COUNTY. ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO NAVD88 DATUM USING NGS STATION B3NH0003 LOCATED IN LYONS, WI.

THE 4" ASPHALTIC SURFACE SHALL BE CONSTRUCTED USING A 2 1/4" LOWER LAYER OF 19 MM NOMINAL SIZE AGGREGATE AND A 1 3/4" UPPER LAYER OF 12.5 MM NOMINAL SIZE AGGREGATE.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO BRIDGE REMOVAL. SPACING BETWEEN STAKES SHALL BE 3-FT.

TEMPORARY DITCH CHECKS, IF NEEDED, SHALL BE PLACED AS DIRECTED BY ENGINEER.

WETLANDS EXIST FROM STA. 9+00 TO STA. 11+00, THE CONTRACTOR SHALL NOT DISTURB AREAS OUTSIDE THE SLOPE INTERCEPT IN THESE AREAS.

SLOPES STEEPER THAN 3:1 REQUIRE EROSION MAT.

#### DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.  
ATTN: MICHAEL J. STATZ, P.E.  
2901 INTERNATIONAL LANE, SUITE 300  
MADISON, WI 53704-3133  
PHONE: (608) 242-7779  
EMAIL: MSTATZ@MSA-PS.COM

TOWN OF LYONS  
ATTN: KARLA HILL, TOWN CLERK  
6339 HOSPITAL ROAD  
PO BOX 337  
LYONS, WI 53148  
PHONE: (262) 763-9936  
EMAIL: TOWNOFLYONS@WI.RR.COM

#### DNR LIAISON

DEPARTMENT OF NATURAL RESOURCES  
ATTN.: CRAIG WEBSTER  
141 NW BARSTOW ROOM 180  
WAUKESHA, WI 53188  
PHONE: (262) 574-2141  
EMAIL: CRAIG.WEBSTER@WISCONSIN.GOV

#### UTILITIES

TELEPHONE:  
AT&T  
ATTN: MATT DINNAUER  
2005 PEWAUKEE ROAD  
WAUKESHA, WI 53188  
PHONE: (262) 896-7690  
EMAIL: MD9542@ATT.COM

ELECTRIC:  
WE ENERGIES  
ATTN: ALEX DANTINNE  
500 S 116TH STREET  
WEST ALLIS, WI 53214  
PHONE: (920) 621-6903  
EMAIL: ALEX.DANTINNE@WE-ENERGIES.COM

GAS:  
WE ENERGIES  
PHONE: SCOTT HOLSTEIN  
700 S. KANE STREET  
BURLINGTON, WI 53105  
PHONE: (262) 763-1084  
EMAIL: SCOTT.HOLSTEIN@WE-ENERGIES.COM

COMMUNICATIONS:  
CHARTER COMMUNICATIONS  
ATTN: RANDY WOLFGRAM  
3520 E. DESTINATION DRIVE  
APPLETON, WI 54915  
PHONE: (920) 378-0378  
EMAIL: RANDY.WOLFGRAM@CHARTER.COM

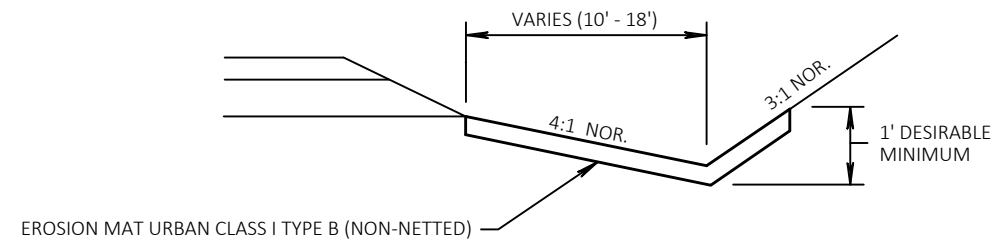
FIBER OPTICS:  
STATE LONG DISTANCE TELEPHONE COMPANY/TDS  
TELECOMMUNICATIONS CORP.  
ATTN: MATTHEW SCHULTE  
16924 WEST VICTOR ROAD  
NEW BERLIN, WI 53151  
PHONE: (262) 754-3063  
EMAIL: MATT.SCHULTE@TDSTELECOM.COM

\*\*--DENOTES UTILITIES THAT ARE NOT  
DIGGERS HOTLINE MEMBERS

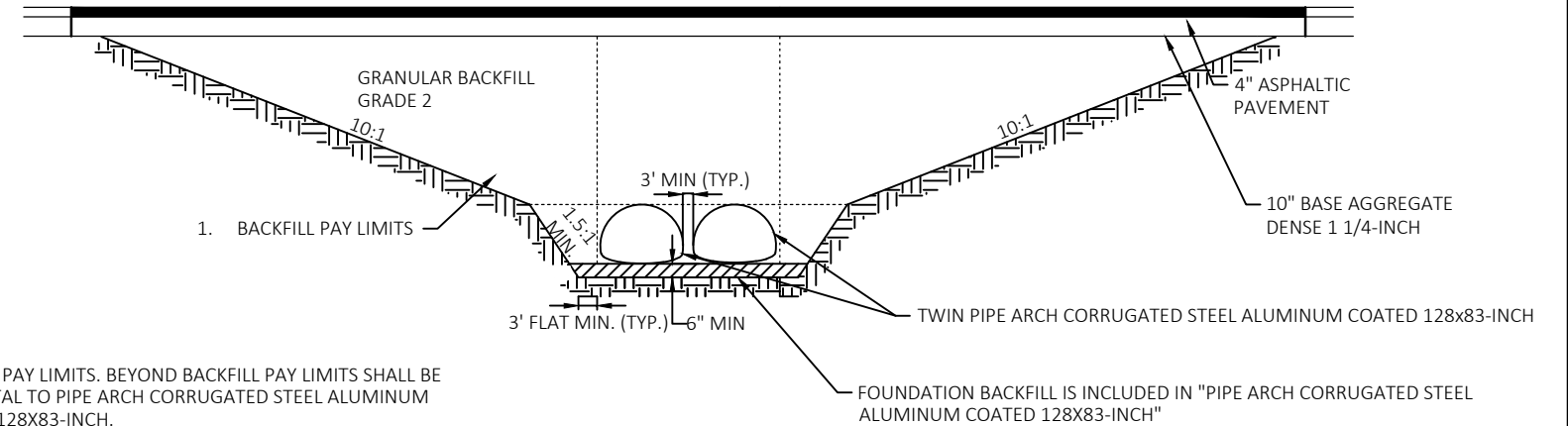
**DIGGERS HOTLINE**

Dial 811 or (800) 242-8511  
www.DiggersHotline.com





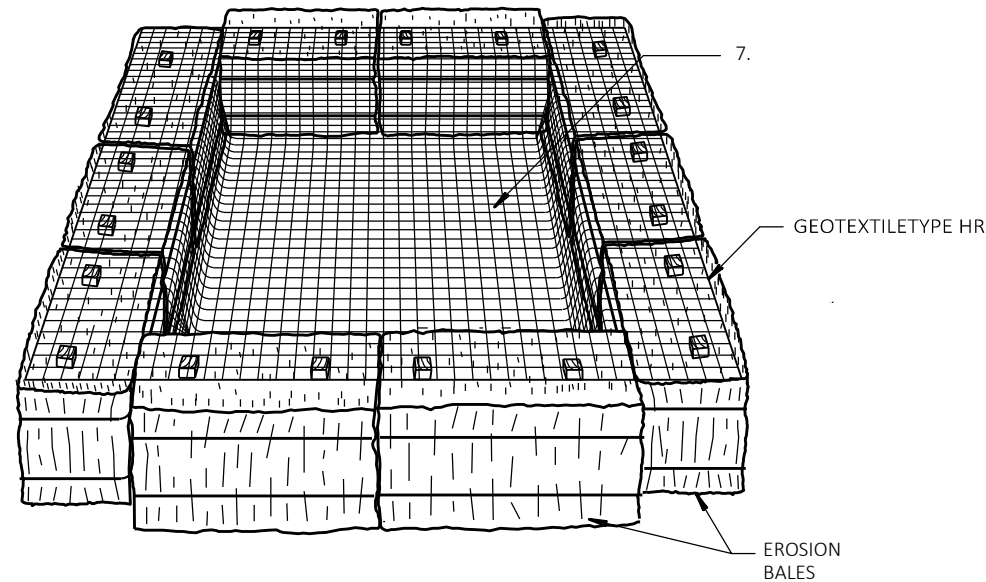
**EROSION MAT DITCH DETAIL**  
**SE QUADRANT DITCH**



- BACKFILL PAY LIMITS. BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO PIPE ARCH CORRUGATED STEEL ALUMINUM COATED 128X83-INCH.
- SLOPES RATIOS ARE HORIZONTAL:VERTICAL

**CULVERT BACKFILL DETAIL**

- CONTRACTOR SHALL PUMP WATER FROM WORK AREA EXCAVATION TO BASIN PRIOR TO DISCHARGING.
- BASIN SHALL BE KEPT LESS THAN 10% FULL OF SEDIMENT. GEOTEXTILE FABRIC AND SEDIMENTS SHALL BE DISPOSED OF BY THE CONTRACTOR OFF THE PROJECT SITE.
- SIZE TO BE DETERMINED BY THE ENGINEER IN THE FIELD BASED ON WATER QUANTITY AND QUALITY.
- GEOTEXTILE FABRIC SHALL BE REPLACED AS NEEDED, USED GEOTEXTILE FABRIC AND SEDIMENTS SHALL BE DISPOSED OF BY THE CONTRACTOR OFF THE PROJECT SITE AT NO COST TO THE DEPARTMENT.
- GEOTEXTILE TYPE HR TO BE PAID FOR SEPARATELY.
- EROSION BALES TO BE PAID FOR SEPARATELY.
- DEWATERING BAG SHALL BE PLACED INSIDE TEMPORARY SETTLING BASIN TO MEET WATER QUALITY DISCHARGE STANDARDS.
- DO NOT PLACE TEMPORARY SETTLING BASIN WITHIN WETLAND AREA.

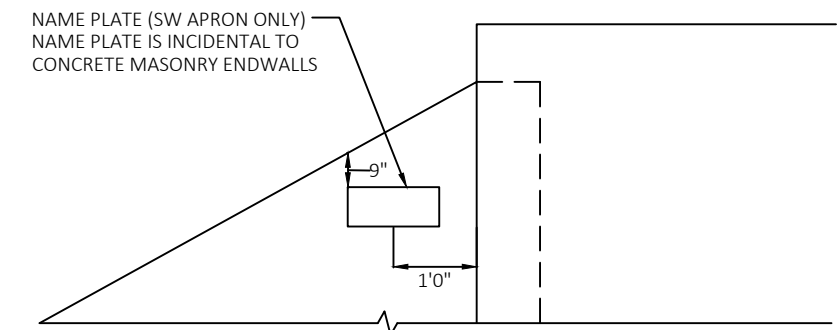


STORAGE VOLUME (C.F.) = 16 X GPM (PUMP RATE)

EXAMPLE:  
CONTRACTOR INDICATES PUMP CAPABLE OF 50 GPM  
HEIGHT OF BALES = 1.5 FT.

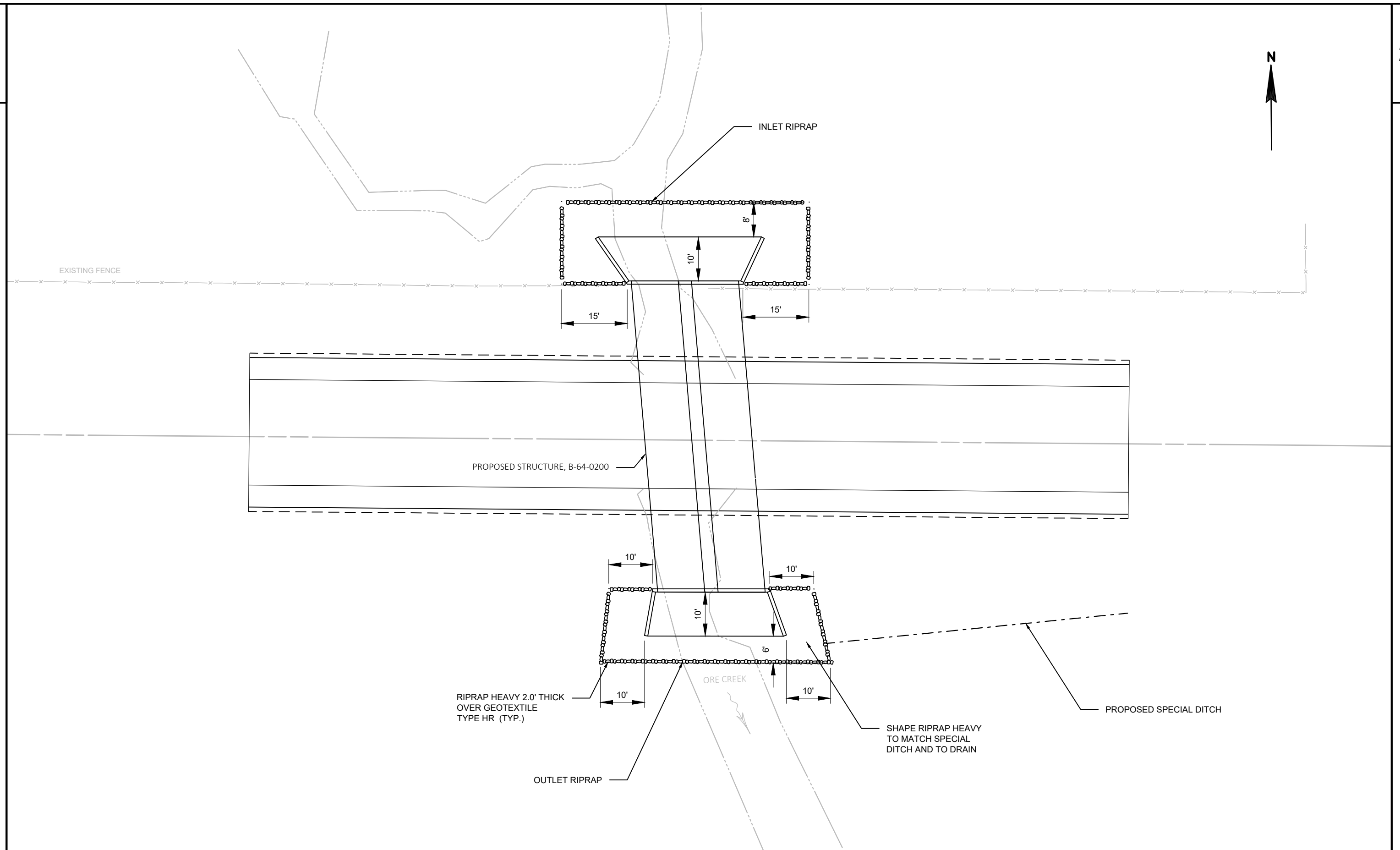
SOLUTION:  
SV ( C.F.) = 16 X 50  
SV = 800 C.F.  
 $\frac{800 \text{ C.F.}}{1.5 \text{ FT.}} = 533 \text{ S.F.}$   
USE A 20 FT. X 27 FT. BASIN

**TEMPORARY SETTLING BASIN**



**NAME PLATE DETAIL**  
**SW APRON (INSIDE FACE)**





PROJECT NO: 3849-00-73

HWY: HOSPITAL ROAD

COUNTY: WALWORTH

PLAN: RIPRAP HEAVY LAYOUT DETAIL

SHEET

E



Estimate Of Quantities By Plan Sets

3849-00-73

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0008	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 02. 10+00	LS	1.000	1.000
0010	205.0100	Excavation Common	CY	198.000	198.000
0014	209.2500	Backfill Granular Grade 2	TON	710.000	710.000
0020	213.0100	Finishing Roadway (project) 01. 3849-00-73	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	17.000	17.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	460.000	460.000
0026	455.0605	Tack Coat	GAL	29.000	29.000
0028	465.0105	Asphaltic Surface	TON	129.000	129.000
0036	504.0900	Concrete Masonry Endwalls	CY	19.000	19.000
0062	606.0300	Riprap Heavy	CY	100.000	100.000
0070	618.0100	Maintenance And Repair of Haul Roads (project) 01. 3849-00-73	EACH	1.000	1.000
0072	619.1000	Mobilization	EACH	0.280	0.280
0074	624.0100	Water	MGAL	36.000	36.000
0078	625.0500	Salvaged Topsoil	SY	590.000	590.000
0080	627.0200	Mulching	SY	750.000	750.000
0082	628.1104	Erosion Bales	EACH	40.000	40.000
0084	628.1504	Silt Fence	LF	520.000	520.000
0086	628.1520	Silt Fence Maintenance	LF	520.000	520.000
0088	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0090	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0092	628.2008	Erosion Mat Urban Class I Type B	SY	66.000	66.000
0096	628.7504	Temporary Ditch Checks	LF	20.000	20.000
0098	629.0210	Fertilizer Type B	CWT	0.750	0.750
0100	630.0130	Seeding Mixture No. 30	LB	14.000	14.000
0102	630.0140	Seeding Mixture No. 40	LB	6.000	6.000
0104	630.0200	Seeding Temporary	LB	31.000	31.000
0106	633.5100	Markers Row	EACH	12.000	12.000
0108	633.5200	Markers Culvert End	EACH	4.000	4.000
0114	642.5001	Field Office Type B	EACH	0.280	0.280
0116	643.0420	Traffic Control Barricades Type III	DAY	504.000	504.000
0118	643.0705	Traffic Control Warning Lights Type A	DAY	840.000	840.000
0120	643.0900	Traffic Control Signs	DAY	420.000	420.000
0122	643.5000	Traffic Control	EACH	1.000	1.000
0126	645.0120	Geotextile Type HR	SY	305.000	305.000
0128	646.1005	Marking Line Paint 4-Inch	LF	800.000	800.000
0130	650.4500	Construction Staking Subgrade	LF	200.000	200.000



Estimate Of Quantities By Plan Sets

3849-00-73

Line	Item	Item Description	Unit	Total	Qty
0132	650.5000	Construction Staking Base	LF	200.000	200.000
0134	650.6000	Construction Staking Pipe Culverts	EACH	2.000	2.000
0138	650.6500	Construction Staking Structure Layout (structure) 01. B-64-200	LS	1.000	1.000
0142	650.9910	Construction Staking Supplemental Control (project) 01. 3849-00-73	LS	1.000	1.000
0144	650.9920	Construction Staking Slope Stakes	LF	200.000	200.000
0146	690.0150	Sawing Asphalt	LF	40.000	40.000
0150	SPV.0090	Special 01. Pipe Arch Corrugated Steel Aluminum Coated 128x83-Inch	LF	142.000	142.000
0152	SPV.0105	Special 01. Temporary Water Diversion	LS	1.000	1.000



CLEARING AND GRUBBING					
CATEGORY	STATION	TO STATION	LOCATION	(201.0105)	(201.0205)
				CLEARING STA	GRUBBING STA
0010	9+00	11+00	RT	2	2
PROJECT TOTALS				2	2

BACKFILL GRANULAR			
CATEGORY	LOCATION	(1)	(209.2500)
		GRADE 2 CY	GRADE 2 TON
0010	B-64-0200	70	710
PROJECT TOTALS		70	710
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY			

BASE AGGREGATE DENSE					
CATEGORY	STATION	TO STATION	(305.0110)	(305.0120)	(624.0100)
			3/4-INCH TON	1 1/4-INCH TON	WATER MGAL
0010	9+00.00	11+00.00	17	460	10
PROJECT TOTAL			17	460	10

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

EARTHWORK PROJECT I.D. 3849-00-73

Division	From/To Station	Location	Common Excavation (1) (item # 205.0100)		Salvaged /Unusable Pavement Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (6)	Mass Ordinate +/- (7)	Waste	Borrow (item #208.0100)	Comment:
			Cut (2)	EBS Excavation (3)				Factor 1.30				
1	9+00 - 9+71	West Hospital Road	76	0	0	76	89	111	-35	-35	35	
2	10+33 - 11+00	East Hospital Road	122	0	0	122	53	67	55	55	-55	
	STRUCTURE B-64-0200		0	0	0	0	0	0	0	0	0	
	UNDISTRIBUTED EBS		0	0	0	0	0	0	0	0	0	
Grand Total			198	0	0	198	142	178	20	20	-20	
			198									

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unusable Pavement Material is included in Cut.
- 3) EBS Excavation to be backfilled with Breaker Run material.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusable Pavement Material
- 6) Expanded Fill. Factor = 1.30
- 7) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

ASPHALTIC SURFACE				
CATEGORY	STATION	TO STATION	(455.0605)	(465.0105)
			TACK COAT GAL	ASPHALTIC SURFACE TON
0010	9+00.00	11+00.00	29	129
PROJECT TOTALS			29	129

CULVERT PIPE						
CATEGORY	STATION	STRUCTURE	(SPV.0090.01)	(504.0900)	MINIMUM THICKNESS	CORRUGATION
			PIPE ARCH CORRUGATED STEEL ALUMINUM COATED 128X83-INCH LF	CONCRETE MASONRY ENDWALL CY		
0010	10+00	B-64-0200	142	19	0.138	3x1
PROJECT TOTALS			142	19	-	-

TEMPORARY WATER DIVERSION, STRUCTURE B-64-0200		
CATEGORY	DESCRIPTION	(SPV.0105.01)
		LS
0010	STRUCTURE B-64-0200	1
PROJECT TOTALS		1



FINISHING ITEMS										
*										
				(625.0500)	(627.0200)	(629.0210)	(630.0130)	(630.0140)	(630.0200)	(624.0100)
				SALVAGED	MULCHING	FERTILIZER	SEEDING	SEEDING	SEEDING	WATER
CATEGORY	STATION	TO STATION	LOCATION	TOPSOIL	SY	TYPE B	MIXTURE NO. 30	MIXTURE NO. 40	TEMPORARY	MGAL
0010	9+00	11+00	LT	175	255	0.35	3	6	14	12
	9+00	11+00	RT	415	495	0.40	11	-	17	14
PROJECT TOTALS				590	750	0.75	14	6	31	26

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

RIPRAP					
*					
				(606.0300)	(645.0120)
				RIPRAP	GEOTEXTILE
				HEAVY	TYPE HR
CATEGORY	STATION	TO STATION	LOCATION	CY	SY
0010	9+70	10+26	LT	60	130
	9+78	10+35	RT	40	95
PROJECT TOTALS				100	225

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

MOBILIZATIONS EROSION CONTROL			
		(628.1905)	(628.1910)
		EACH	EMERGENCY
CATEGORY	DESCRIPTION		EACH
0010	PROJECT 3849-00-73	2	2
PROJECT TOTALS		2	2

TEMORARY SETTLING BASIN			
*			
		(628.1104)	(645.0120)
		EROSION	GEOTEXTILE
		BALES	TYPE HR
CATEGORY	LOCATION	EACH	SY
0010	B-64-0200	40	80
PROJECT TOTALS		40	80

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

EROSION MAT URBAN CLASS I TYPE B				
				(628.2008)
CATEGORY	STATION	TO STATION	LOCATION	SY
0010	10+32	11+00	RT	66
PROJECT TOTAL				66

SILT FENCE					
				(628.1504)	(628.1520)
				FENCE	MAINTENANCE
CATEGORY	STATION	TO STATION	LOCATION	LF	LF
0010	9+00	11+00	RT	194	194
	9+00	11+00	LT	233	233
UNDISTRIBUTED				93	93
PROJECT TOTALS				520	520

TEMPORARY DITCH CHECKS			
(628.7504)			
CATEGORY	STATION	LOCATION	LF
0010	10+70	RT	10
	UNDISTRIBUTED		10
PROJECT TOTAL			20



MARKERS ROW				
CATEGORY	R/W PT POINT NO.	STATION	LOCATION	(633.5100) EACH
0010	1	9+00.00	32.03' LT	1
	2	9+65.00	32.02' LT	1
	3	9+65.00	60.00' LT	1
	4	10+30.00	60.00' LT	1
	5	10+30.00	32.00' LT	1
	6	11+00.00	31.99' LT	1
	7	11+00.00	34.01' RT	1
	8	10+40.00	34.00' RT	1
	9	10+40.00	60.00' RT	1
	10	9+75.00	60.00' RT	1
	11	9+75.00	33.98' RT	1
	12	9+00.00	33.97' RT	1
PROJECT TOTAL				12

MARKERS CULVERT END			
CATEGORY	STATION	LOCATION	(633.5200) EACH
0010	9+02	35' LT	1
	9+88	35' RT	1
	10+16	35' LT	1
	10+02	35' RT	1
PROJECT TOTAL			4

TRAFFIC CONTROL									
CATEGORY	LOCATION	DAYS	EACH	(643.5000) TRAFFIC CONTROL BARRICADES TYPE III	(643.0420) TRAFFIC CONTROL BARRICADES TYPE III	TRAFFIC CONTROL WARNING LIGHTS TYPE A	(643.0705) TRAFFIC CONTROL WARNING LIGHTS TYPE A	TRAFFIC CONTROL SIGNS	(643.0900) TRAFFIC CONTROL SIGNS
0010	PROJECT 3849-00-73	-	1	-	-	-	-	-	-
	STH 120 INTERSECTION	21	-	2	42	4	84	2	42
	BROOK ROAD INTERSECTION	21	-	2	42	4	84	2	42
	BEGINNING OF PROJECT	21	-	7	147	10	210	5	105
	END OF PROJECT	21	-	7	147	10	210	5	105
	CLAUSEN ROAD INTERSECTION	21	-	2	42	4	84	2	42
	STH 36 INTERSECTION	21	-	2	42	4	84	2	42
	UNDISTRUBUTED	21	-	2	42	4	84	2	42
	PROJECT TOTALS		1		504		840		420

MARKING LINE PAINT 4-INCH					
CATEGORY	STATION	TO STATION	(646.1005)		NOTES
			(YELLOW) LF	(WHITE) LF	
0010	9+00	11+00	400	400	SOLID DOUBLE YELLOW CENTERLINE & EDGELINES
PROJECT TOTAL			800		

CONSTRUCTION STAKING							
			(650.4500) SUBGRADE	(650.5000) BASE	(650.6000) PIPE CULVERTS	(650.9910) SUPPLEMENTAL CONTROL	(650.9920) SLOPE STAKES
CATEGORY	STATION	TO STATION	LF	LF	EACH	LS	LF
0010	9+00	11+00	200	200	-	-	200
	B-64-0200		-	-	2	-	-
	PROJECT 3849-00-73		-	-	-	1	-
	PROJECT TOTALS		200	200	2	1	200

SAWING ASPHALT		
CATEGORY	STATION	(690.0150) LF
0010	9+42	20
	10+71	20
PROJECT TOTALS		40



SECTION LINE

QUARTER LINE

SIXTEENTH LINE

NEW REFERENCE LINE

NEW R/W LINE

EXISTING R/W LINE

PROPERTY LINE

LOT, TIE, AND OTHER MINOR LINES

SLOPE INTERCEPT

CORPORATE LIMITS

UNDERGROUND FACILITY  
(COMMUNICATIONS, ELECTRIC, ETC)

FEE ACQUISITION AREA  
(HATCHING VARIES BY OWNER)

TEMP. LIMITED EASEMENT AREA

EASEMENT AREA (HIGHWAY,  
PERMANENT LIMITED, OR  
RESTRICTED DEVELOPMENT)

TRANSMISSION STRUCTURES

BUILDING

BUILDING (TO BE REMOVED)

BRIDGE

PARCEL NUMBER

SECTION CORNER

NOTATION FOR  
COMBUSTIBLE  
FLUIDS

NOTATION FOR  
HIGH VOLTAGE  
TRANSMISSION  
LINES

ACCESS CONTROLLED BY ACQUISITION

NO ACCESS (BY STATUTORY AUTHORITY)

ACCESS RESTRICTED  
(BY PREVIOUS PROJECT OR CONTROL)

NO ACCESS (NEW HIGHWAY)

NATIONAL GEODETIC SURVEY MONUMENT

SIXTEENTH CORNER MONUMENT

PARALLEL OFFSETS

UTILITY NUMBER

R/W MONUMENT

NON-MONUMENTED  
R/W POINT

FOUND IRON PIN

VALVE (GAS,  
WATER, ETC.)

SIGN

OFF-PREMISE  
SIGN

CONVENTIONAL UTILITY SYMBOLS

WATER

GAS

TELEPHONE

OVERHEAD TRANSMISSION LINES

ELECTRIC

CABLE TELEVISION

FIBER OPTIC

SANITARY SEWER

STORM SEWER

ELECTRIC TOWER

NON-COMPENSABLE

COMPENSABLE

POWER POLE

TELEPHONE POLE

TELEPHONE PEDESTAL

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS

ACRES

AHEAD

ALUMINUM

AND OTHERS

BACK

BLOCK

CENTERLINE

CERTIFIED SURVEY MAP

CONCRETE

COUNTY

COUNTY TRUNK HIGHWAY

DISTANCE

CORNER

DOCUMENT NUMBER

EASEMENT

EXISTING

GAS VALVE

GRID NORTH

HIGHWAY EASEMENT

IDENTIFICATION

LAND CONTRACT

LEFT

MONUMENT

NATIONAL GEODETIC SURVEY

NUMBER

OUTLOT

PAGE

POINT OF TANGENCY

PROPERTY LINE

RECORDED AS

REEL / IMAGE

REFERENCE LINE

PERMANENT LIMITED EASEMENT

POINT OF BEGINNING

POINT OF CURVATURE

POINT OF COMPOUND CURVE

POINT OF INTERSECTION

REMAINING

RESTRICTIVE DEVELOPMENT EASEMENT

RIGHT

RIGHT OF WAY

SECTION

SEPTIC VENT

SQUARE FEET

STATE TRUNK HIGHWAY

STATION

TELEPHONE PEDESTAL

TEMPORARY LIMITED EASEMENT

TRANSPORTATION PROJECT PLAT

UNITED STATES HIGHWAY

VOLUME

OL

P

PT

PL

(100')

R/I

R/L

PLE

POB

PC

PCC

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RDE

RT

R/W

SEC

SEPV

SF

STH

STA

TP

TLE

TPP

USH

V

CONVENTIONAL SYMBOLS

SECTION LINE

QUARTER LINE

SIXTEENTH LINE

NEW REFERENCE LINE

NEW R/W LINE

EXISTING R/W LINE

PROPERTY LINE

LOT, TIE, AND OTHER MINOR LINES

SLOPE INTERCEPT

CORPORATE LIMITS

UNDERGROUND FACILITY  
(COMMUNICATIONS, ELECTRIC, ETC)

FEE ACQUISITION AREA  
(HATCHING VARIES BY OWNER)

TEMP. LIMITED EASEMENT AREA

EASEMENT AREA (HIGHWAY,  
PERMANENT LIMITED, OR  
RESTRICTED DEVELOPMENT)

TRANSMISSION STRUCTURES

BUILDING

BUILDING (TO BE REMOVED)

BRIDGE

CONVENTIONAL UTILITY SYMBOLS

WATER

GAS

TELEPHONE

OVERHEAD TRANSMISSION LINES

ELECTRIC

CABLE TELEVISION

FIBER OPTIC

SANITARY SEWER

STORM SEWER

ELECTRIC TOWER

NON-COMPENSABLE

COMPENSABLE

POWER POLE

TELEPHONE POLE

TELEPHONE PEDESTAL

CONVENTIONAL ABBREVIATIONS

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BEGIN RELOCATION

ORDER STA.9+00.00

Y = 359,062.812

X = 805,108.914

APPROXIMATELY 242 FEET WEST OF  
AND 3 FEET NORTH OF THE  
NORTHEAST CORNER OF SECTION 8,  
T-2-N, R-18-E, TOWN OF LYONS,  
WALWORTH COUNTY, WI.

END RELOCATION

ORDER STA.11+00.00

Y = 359,061.571

X = 805,308.910

APPROXIMATELY 42 FEET WEST OF  
AND 1 FOOT NORTH OF THE  
NORTHEAST CORNER OF SECTION 8,  
T-2-N, R-18-E, TOWN OF LYONS,  
WALWORTH COUNTY, WI.

CAUTION:

THIS PLAT IS FOR ILLUSTRATIVE PURPOSES ONLY. DEEDS  
MUST BE CHECKED TO DETERMINE PROPERTY BOUNDARIES.

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATE SYSTEM COORDINATES (WCCS),  
WALWORTH COUNTY, NAD83 (1991) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID  
BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ALL NEW RIGHT-OF-WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 3/4"x24" IRON REBARS) UNLESS  
OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS  
REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND  
DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE  
REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED  
AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE:  
EXISTING RIGHT-OF-WAY FOR HOSPITAL ROAD IS ESTABLISHED BY DEGEN PLAT OF SURVEY AND KROTT  
PLAT OF SURVEY.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN,  
INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON, THE RIGHT OF INGRESS AND  
EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE,  
PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM  
DESIRABLE. ALL (TLEs) ON THIS PLAT EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR  
WHICH THIS INSTRUMENT IS GIVEN.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE NEW  
REFERENCE LINES.

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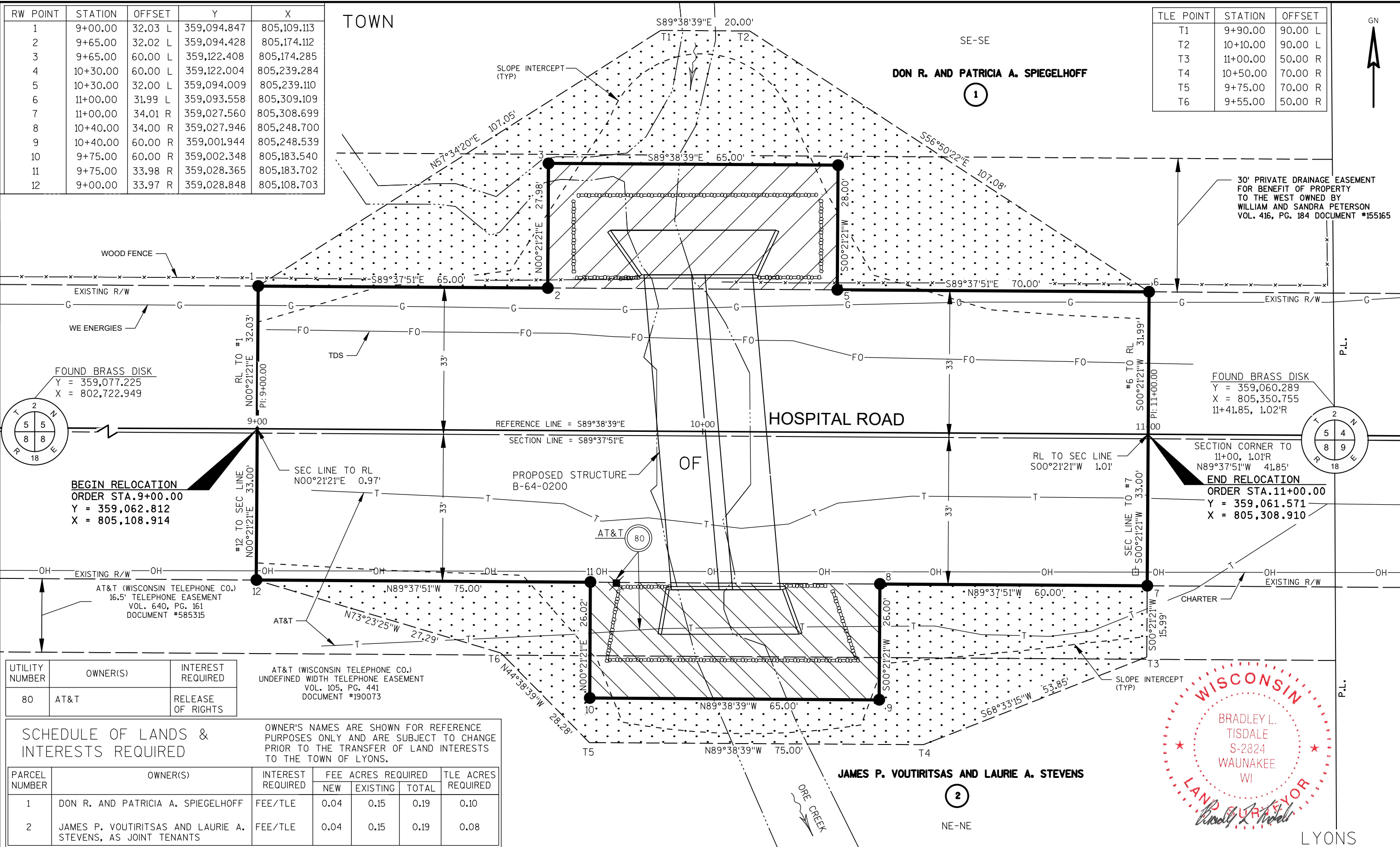
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RW POINT	STATION	OFFSET	Y	X
1	9+00.00	32.03 L	359,094.847	805,109.113
2	9+65.00	32.02 L	359,094.428	805,174.112
3	9+65.00	60.00 L	359,122.408	805,174.285
4	10+30.00	60.00 L	359,122.004	805,239.284
5	10+30.00	32.00 L	359,094.009	805,239.110
6	11+00.00	31.99 L	359,093.558	805,309.109
7	11+00.00	34.01 R	359,027.560	805,308.699
8	10+40.00	34.00 R	359,027.946	805,248.700
9	10+40.00	60.00 R	359,001.944	805,248.539
10	9+75.00	60.00 R	359,002.348	805,183.540
11	9+75.00	33.98 R	359,028.365	805,183.702
12	9+00.00	33.97 R	359,028.848	805,108.703

TOWN

TLE POINT	STATION	OFFSET
T1	9+90.00	90.00 L
T2	10+10.00	90.00 L
T3	11+00.00	50.00 R
T4	10+50.00	70.00 R
T5	9+75.00	70.00 R
T6	9+55.00	50.00 R



UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED
80	AT&T	RELEASE OF RIGHTS

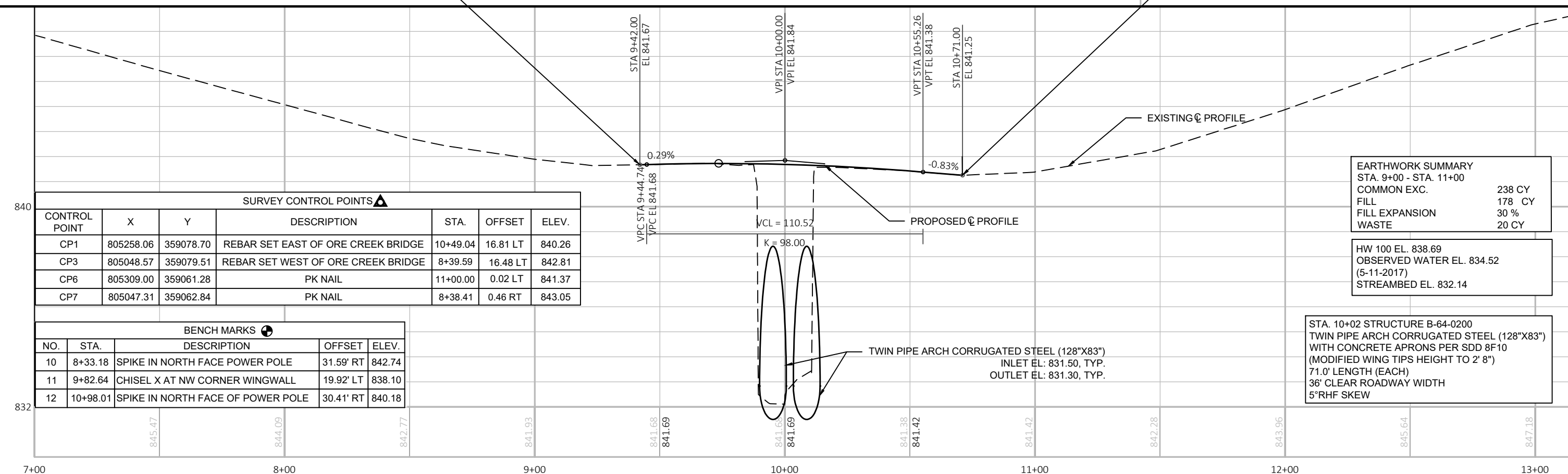
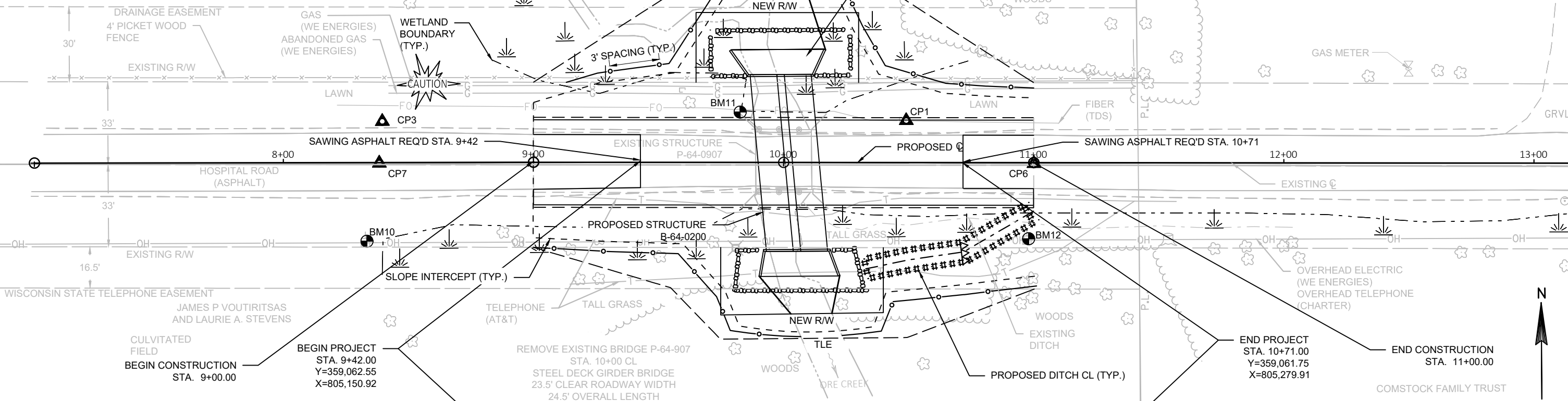
SCHEDULE OF LANDS & INTERESTS REQUIRED		OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN OF LYONS.				
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	FEE ACRES REQUIRED			TLE ACRES REQUIRED
			NEW	EXISTING	TOTAL	
1	DON R. AND PATRICIA A. SPIEGELHOFF	FEE/TLE	0.04	0.15	0.19	0.10
2	JAMES P. VOUTIRTSAS AND LAURIE A. STEVENS, AS JOINT TENANTS	FEE/TLE	0.04	0.15	0.19	0.08

REVISION DATE	DATE 06/29/2018	SCALE, FEET	HWY: HOSPITAL ROAD	R/W PROJECT NUMBER 3849-00-03	PLAT SHEET 4.02
	GRID FACTOR		COUNTY: WALWORTH	CONSTRUCTION PROJECT NUMBER 3849-00-73	PS&E SHEET



EROSION CONTROL LEGEND

- ##### EROSION MAT URBAN CLASS I TYPE B (NON-NETTED)  
 —○— SILT FENCE  
 △△△ TEMPORARY DITCH CHECKS  
 -●- RIPRAP HEAVY OVER GEOTEXTILE TYPE HR



SURVEY CONTROL POINTS						
CONTROL POINT	X	Y	DESCRIPTION	STA.	OFFSET	ELEV.
CP1	805258.06	359078.70	REBAR SET EAST OF ORE CREEK BRIDGE	10+49.04	16.81 LT	840.26
CP3	805048.57	359079.51	REBAR SET WEST OF ORE CREEK BRIDGE	8+39.59	16.48 LT	842.81
CP6	805309.00	359061.28	PK NAIL	11+00.00	0.02 LT	841.37
CP7	805047.31	359062.84	PK NAIL	8+38.41	0.46 RT	843.05

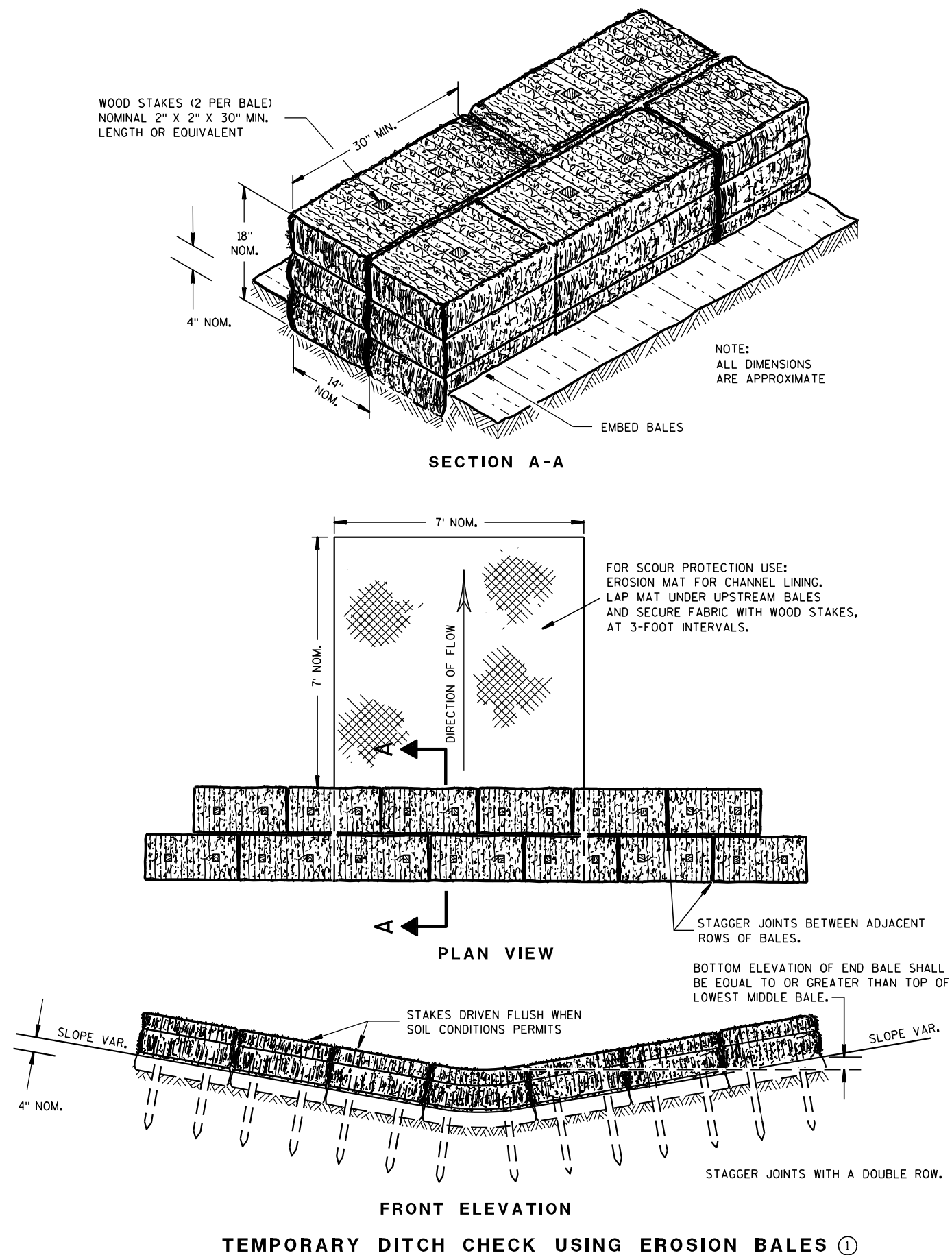
BENCH MARKS				
NO.	STA.	DESCRIPTION	OFFSET	ELEV.
10	8+33.18	SPIKE IN NORTH FACE POWER POLE	31.59' RT	842.74
11	9+82.64	CHISEL X AT NW CORNER WINGWALL	19.92' LT	838.10
12	10+98.01	SPIKE IN NORTH FACE OF POWER POLE	30.41' RT	840.18



Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08F10-01	CONCRETE MASONRY ENDWALLS FOR CULVERT PIPE AND PIPE ARCH
12A03-10	NAME PLATE (STRUCTURES)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

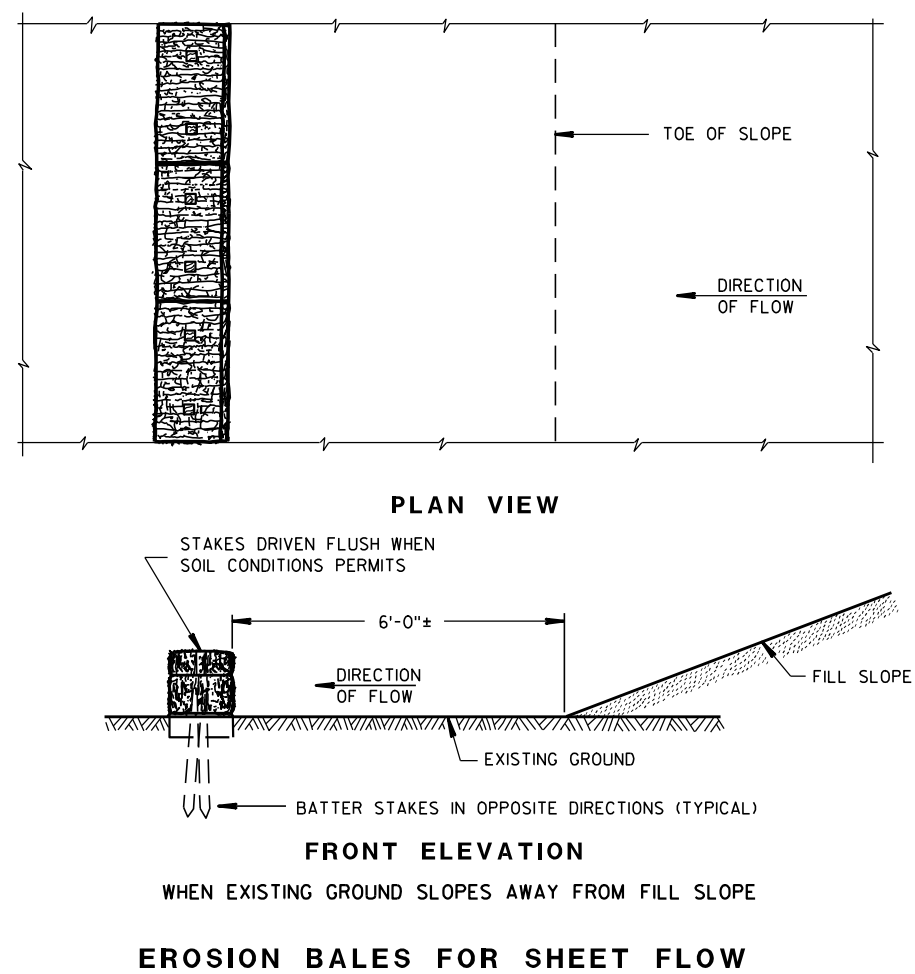
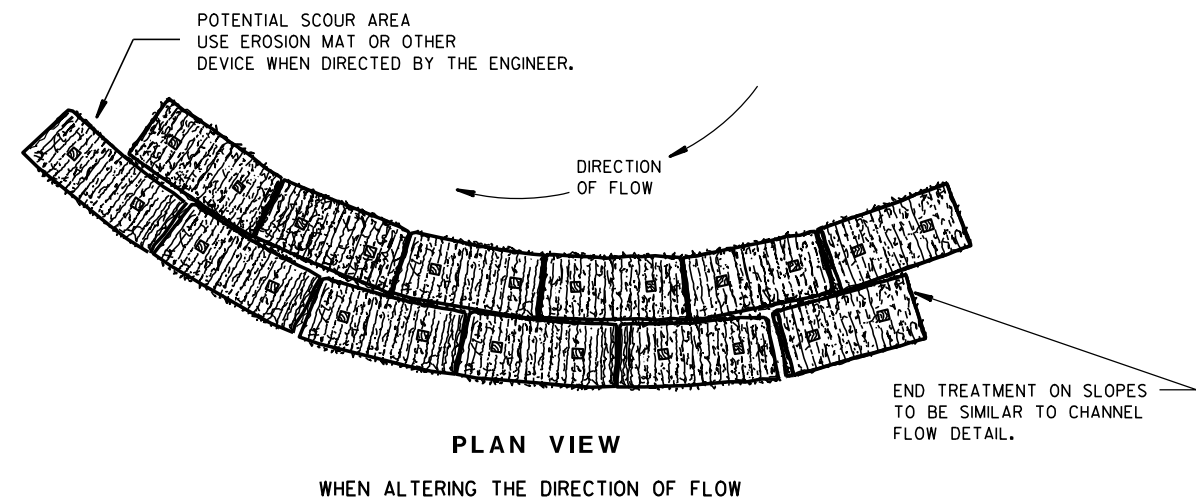




## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



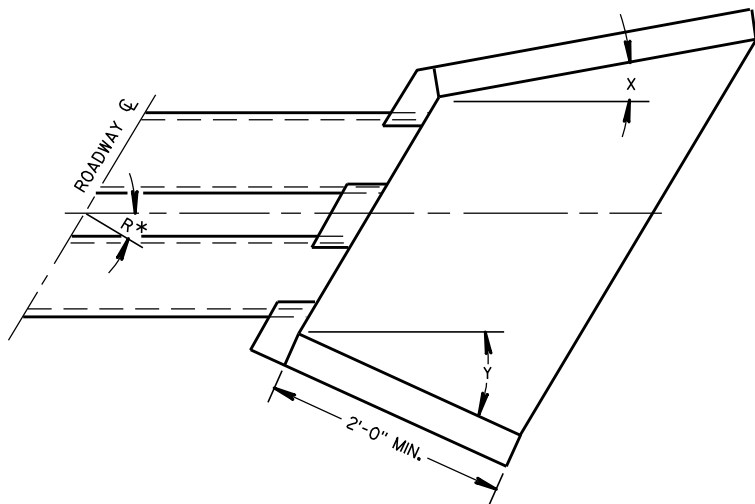


- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div>SILT FENCE</div>	
<div>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED</div>	
<div>4-29-05</div>	<div>/S/ Beth Canestra</div>
<div>DATE</div>	<div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>
<div>FHWA</div>	





WINGWALL ANGLE DETAILS

INLET			OUTLET		
R*	X	Y	R*	X	Y
0 - 7°	30°	30°	0 - 15°	15°	15°
8 - 22°	25°	"	16 - 45°	10°	"
23 - 37°	20°	"	46 - 75°	5°	"
38 - 52°	15°	"	OVER 75°	0°	"
53 - 67°	10°	"			
68 - 82°	5°	"			
OVER 82°	0°	"			

\*R = NUMBER OF DEGREES RIGHT OR LEFT HAND FORWARD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

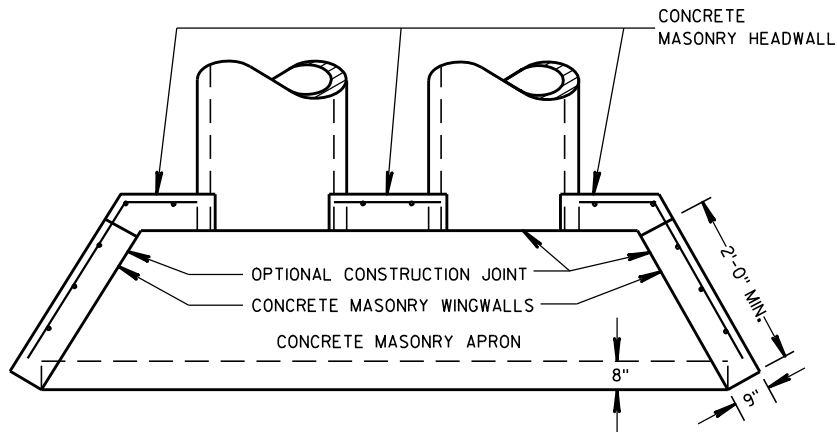
FILL SLOPES FLATTER THAN 2 1/2:1 SHALL BE WARPED TO MEET THE TOP OF THE WINGWALLS.

ALL STEEL REINFORCEMENT AND WELDED STEEL WIRE FABRIC SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE NOTED.

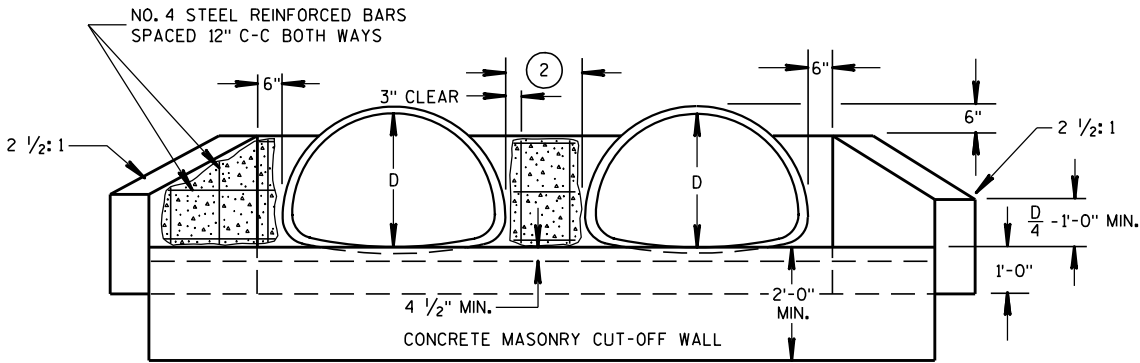
1 MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS SPACED 12" C-C IN BOTH DIRECTIONS.

2 THE SPACE BETWEEN PIPES SHALL BE AS FOLLOWS:

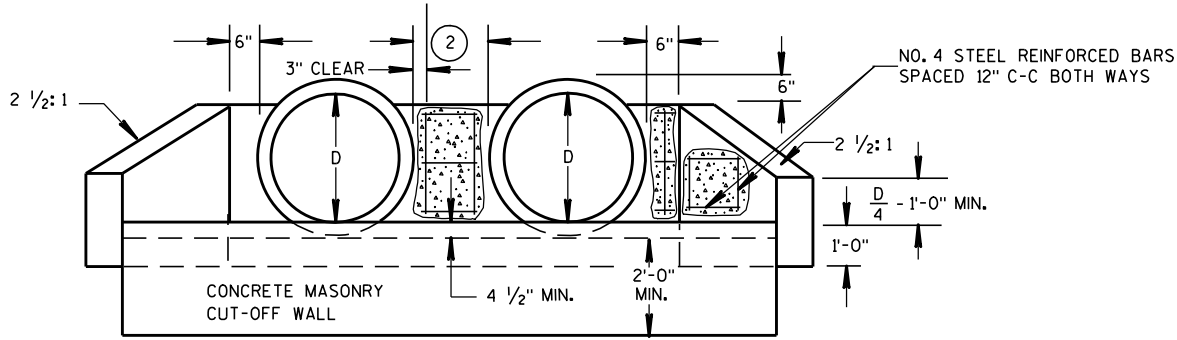
DIAMETER OR SPAN	SPACE
UP TO AND INCLUDING 48"	2'-0"
OVER 48" TO 72"	1/2 DIA. OR SPAN
OVER 72"	3'-0"



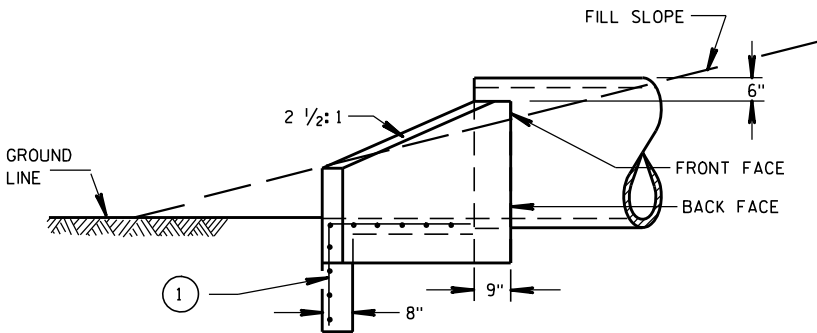
PLAN VIEW  
CULVERT PIPE AND PIPE ARCH



END ELEVATION  
PIPE ARCH



END ELEVATION  
CULVERT PIPE



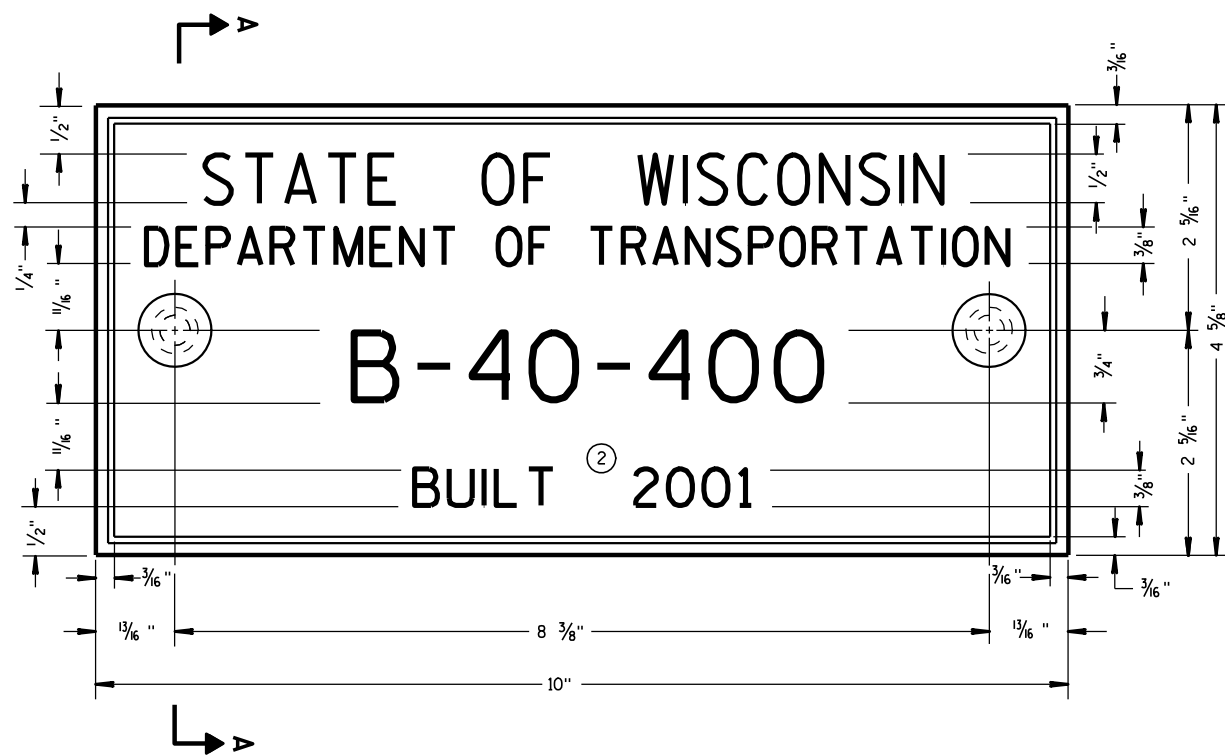
SIDE ELEVATION  
CULVERT PIPE AND PIPE ARCH

CONCRETE MASONRY ENDWALLS  
FOR CULVERT PIPE AND  
PIPE ARCH

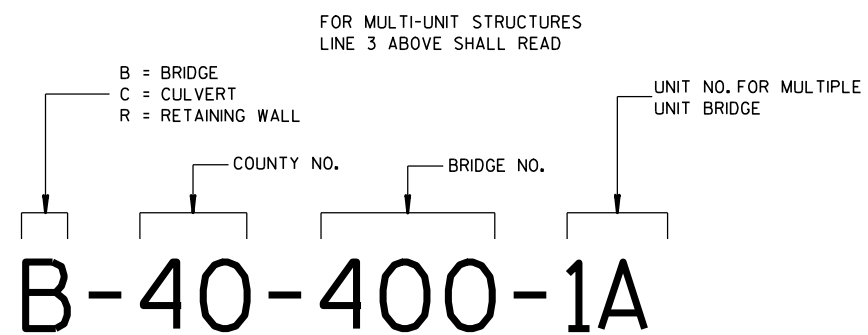
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
9/14/98 /S/ Rory L. Rhinesmith  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA





**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



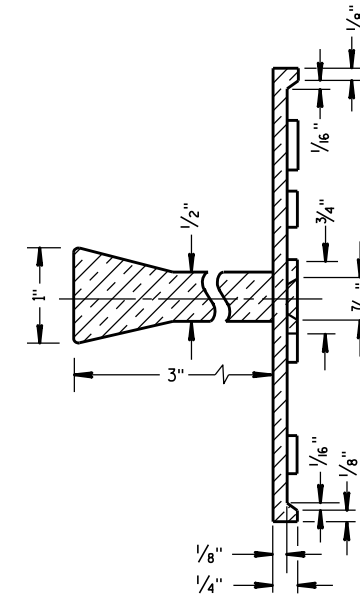
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

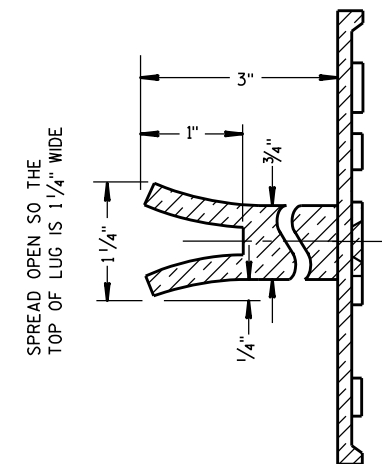
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



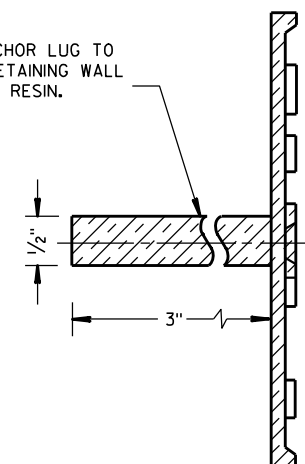
**SECTION A-A**



SPREAD OPEN SO THE  
TOP OF LUG IS 1 1/4" WIDE

**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

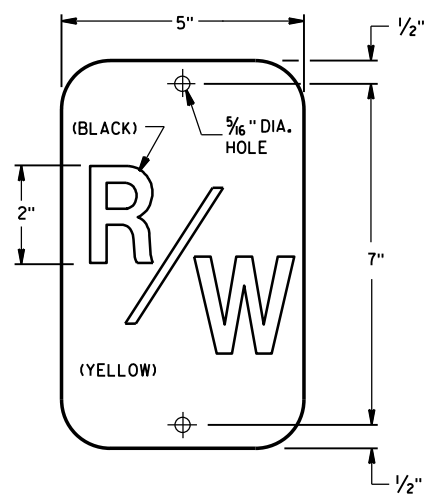
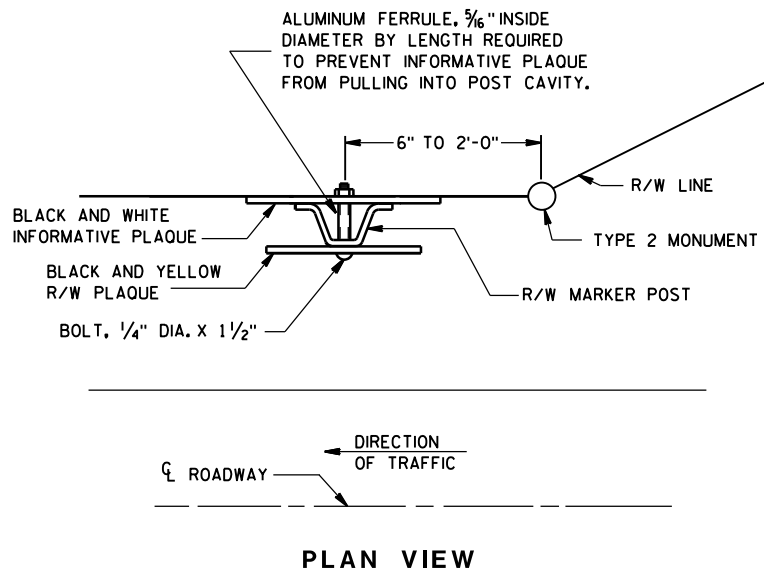
APPROVED

3/26/10  
DATE

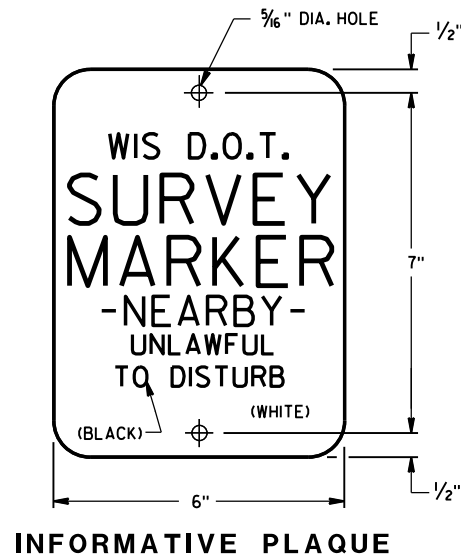
FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER





**R/W PLAQUE**  
THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



### GENERAL NOTES

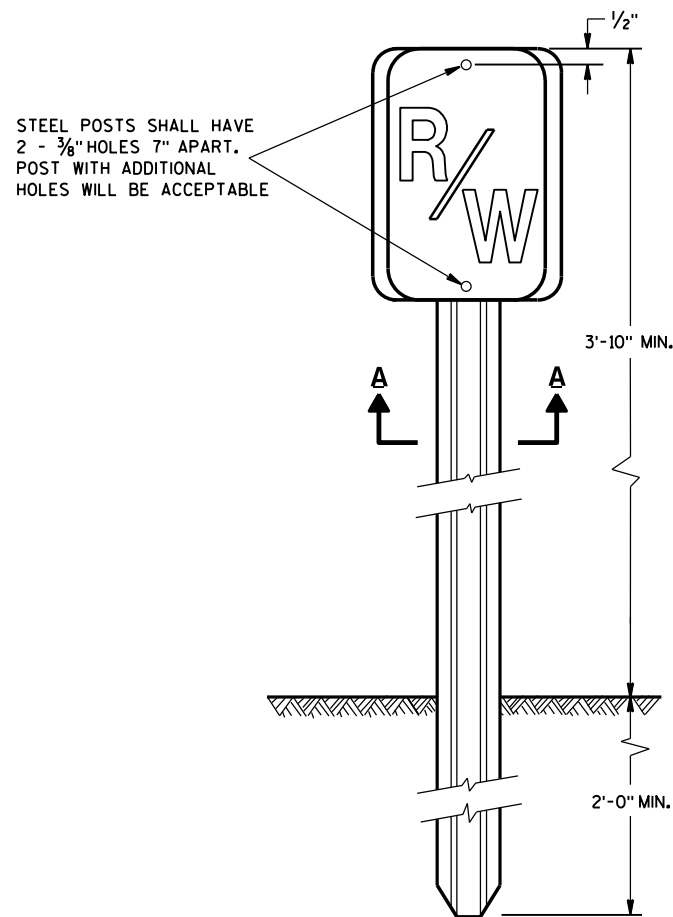
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

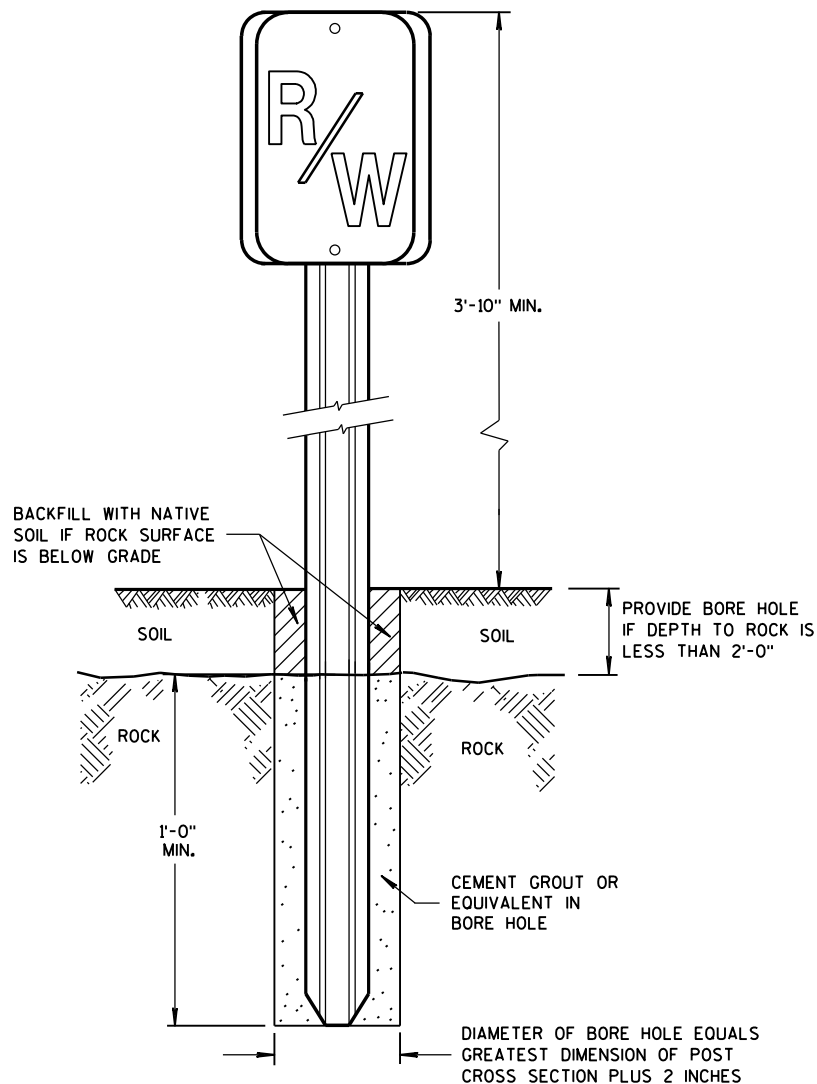
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

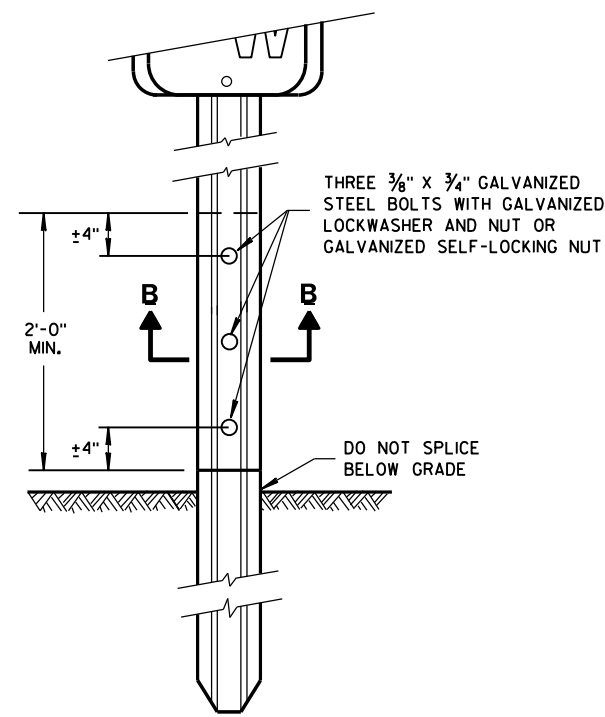
- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



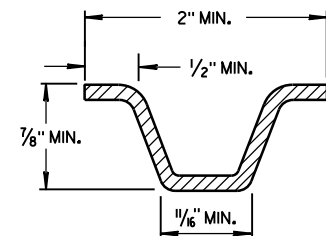
**FRONT VIEW  
STEEL MARKER POST**



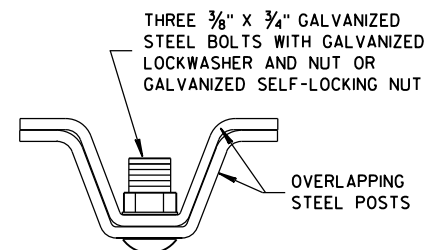
**FRONT VIEW  
ROCK INSTALLATION** ①



**FRONT VIEW  
SPLICE DETAIL**



MIN. WEIGHT 1.12 LB./FT.  
**SECTION A-A**



**SECTION B-B**

**MARKER POST  
FOR RIGHT-OF-WAY**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

2/18/2016

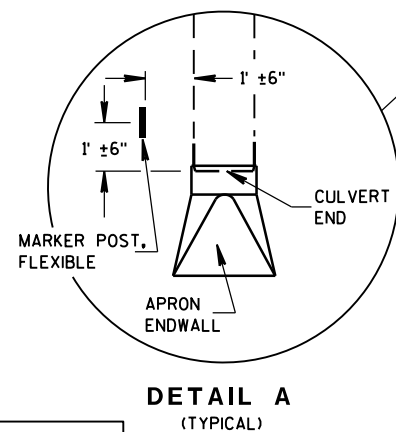
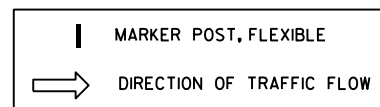
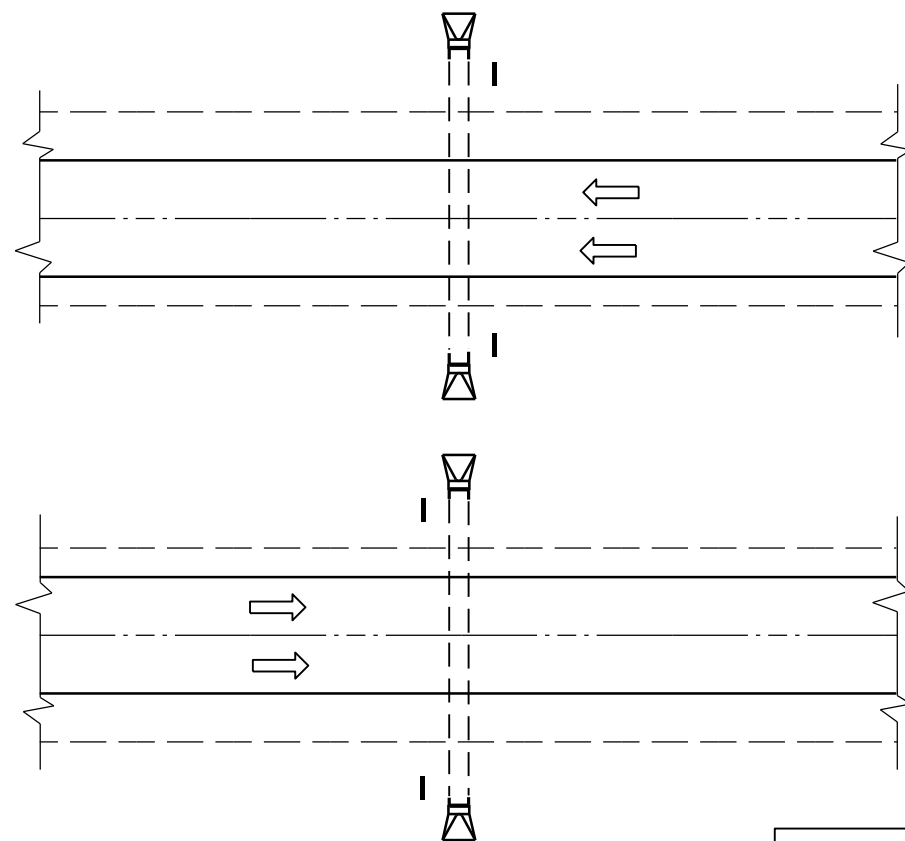
DATE

FHWA

/S/ Ray Kumapayi  
CHIEF SURVEYING AND MAPPING ENGINEER

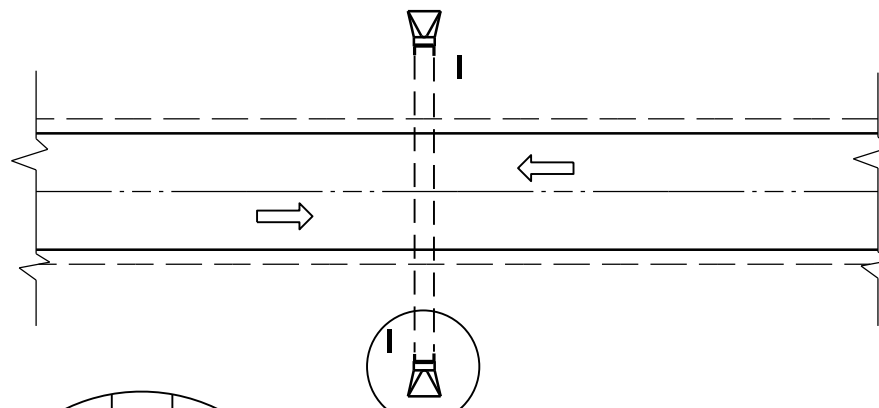


PLAN VIEW  
DIVIDED HIGHWAY



DETAIL A  
(TYPICAL)

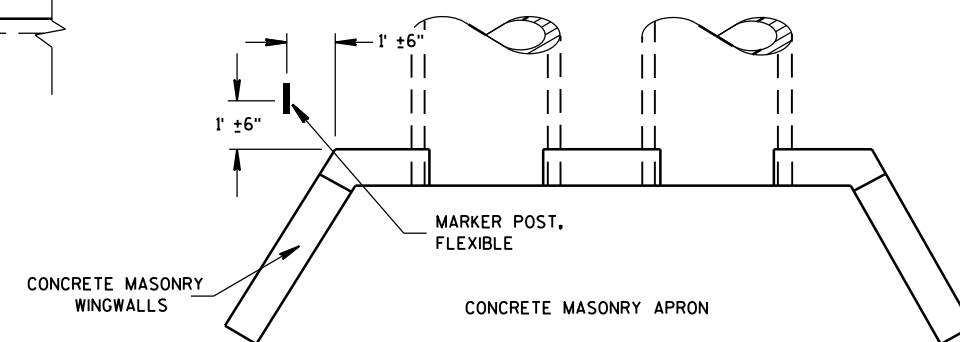
PLAN VIEW  
UNDIVIDED HIGHWAY



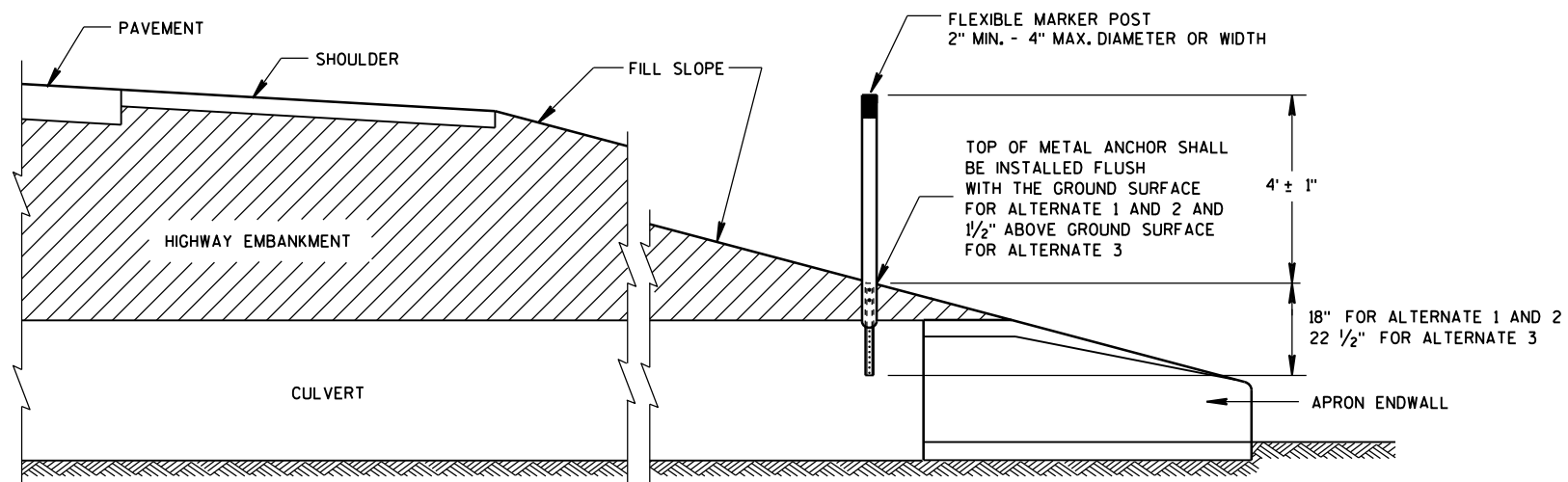
## FLEXIBLE MARKER POST LOCATION

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



PLAN VIEW  
CONCRETE MASONRY ENDWALLS FOR  
CULVERT PIPE AND PIPE ARCH

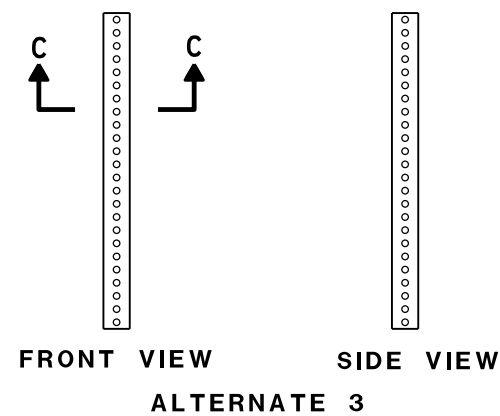
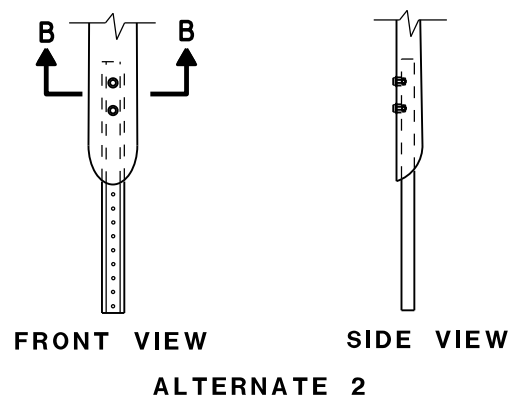
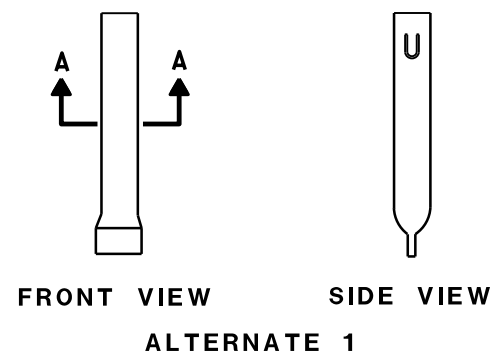
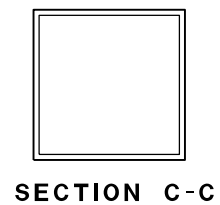
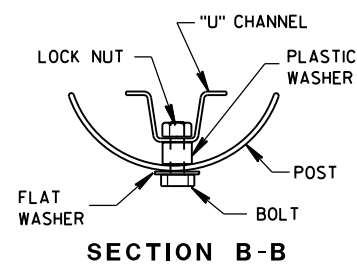
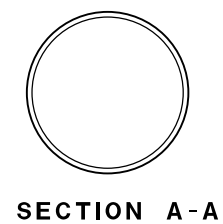
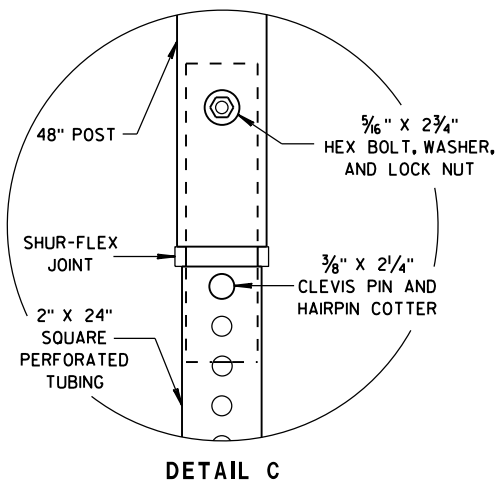
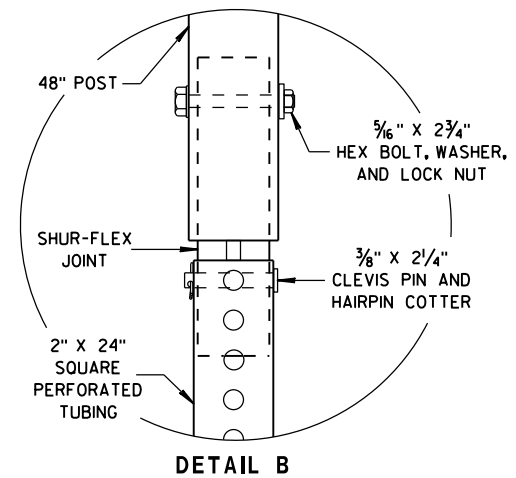
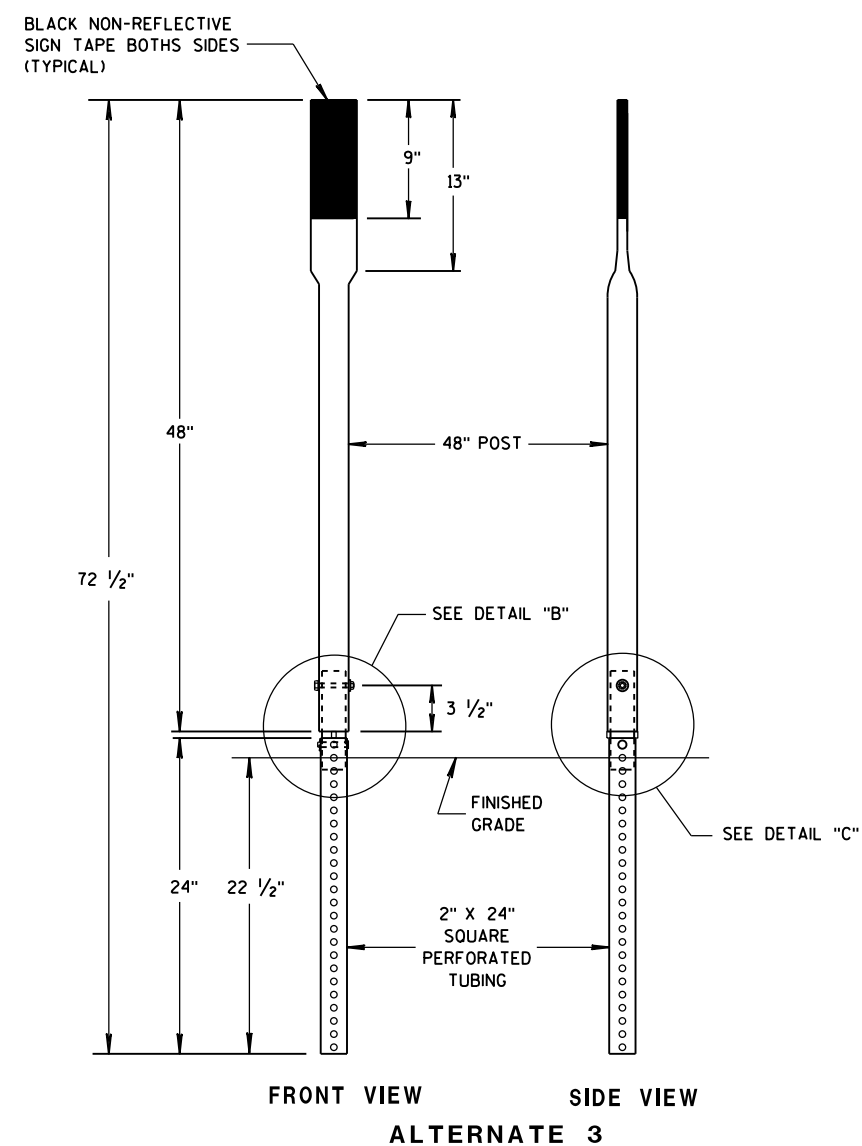
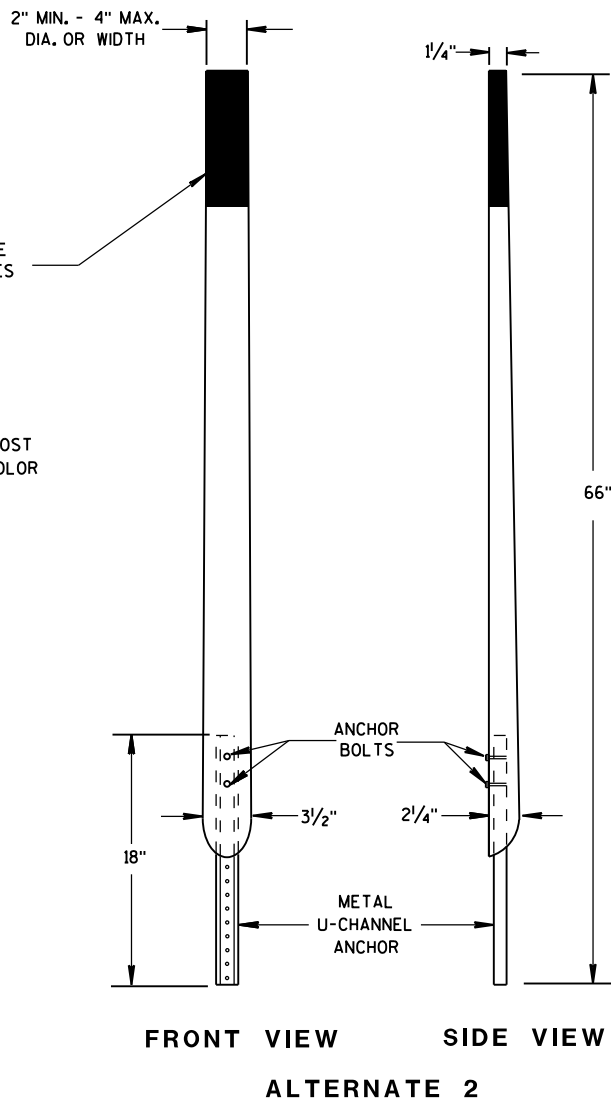
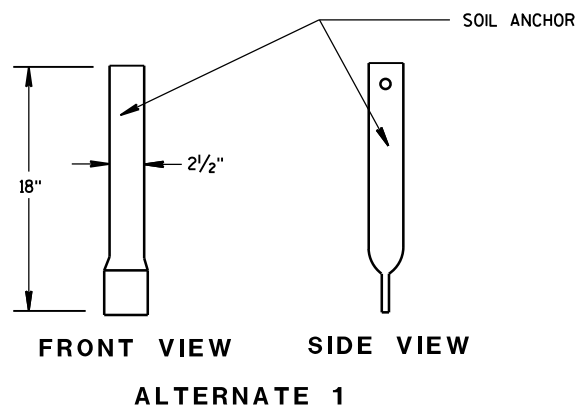
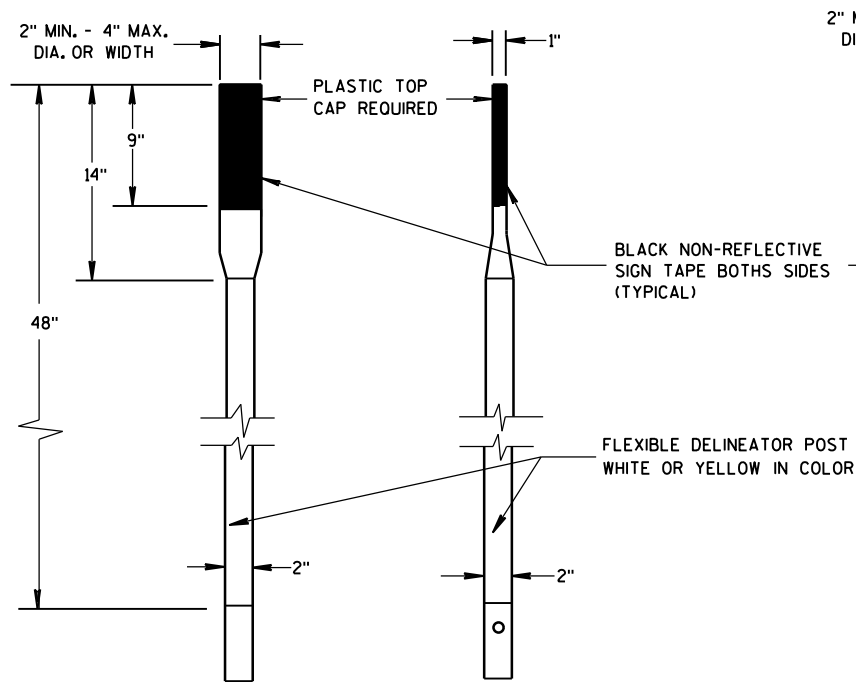


CROSS SECTION  
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST  
FOR CULVERT END

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





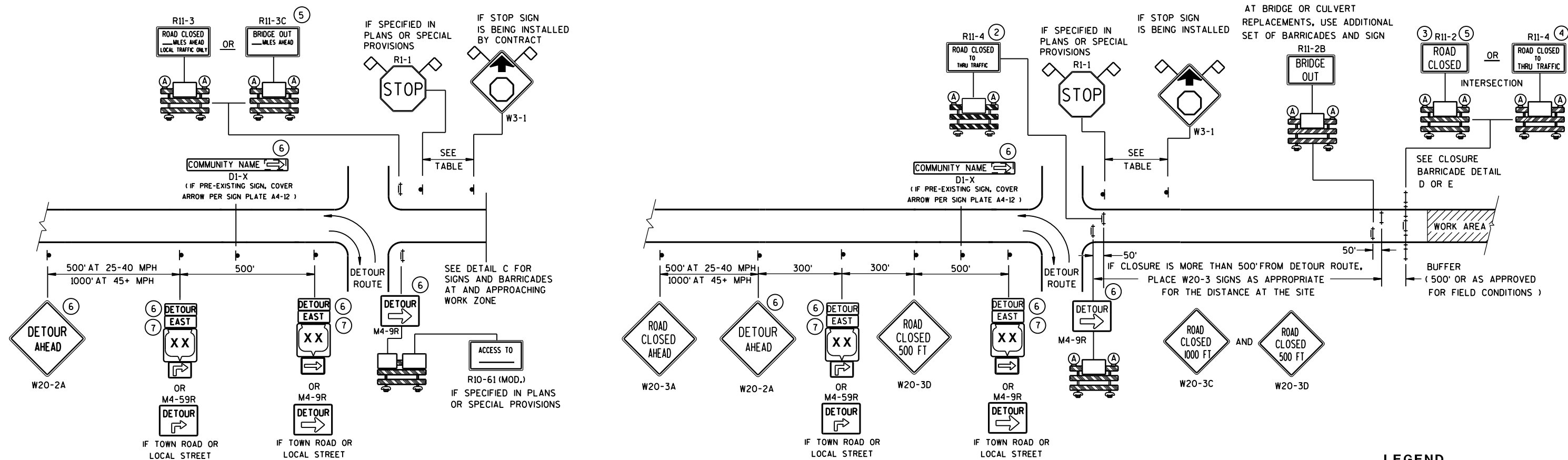
# **FLEXIBLE MARKER POST FOR CULVERT END**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/1/2012  
DATE  
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER OF DESIGN

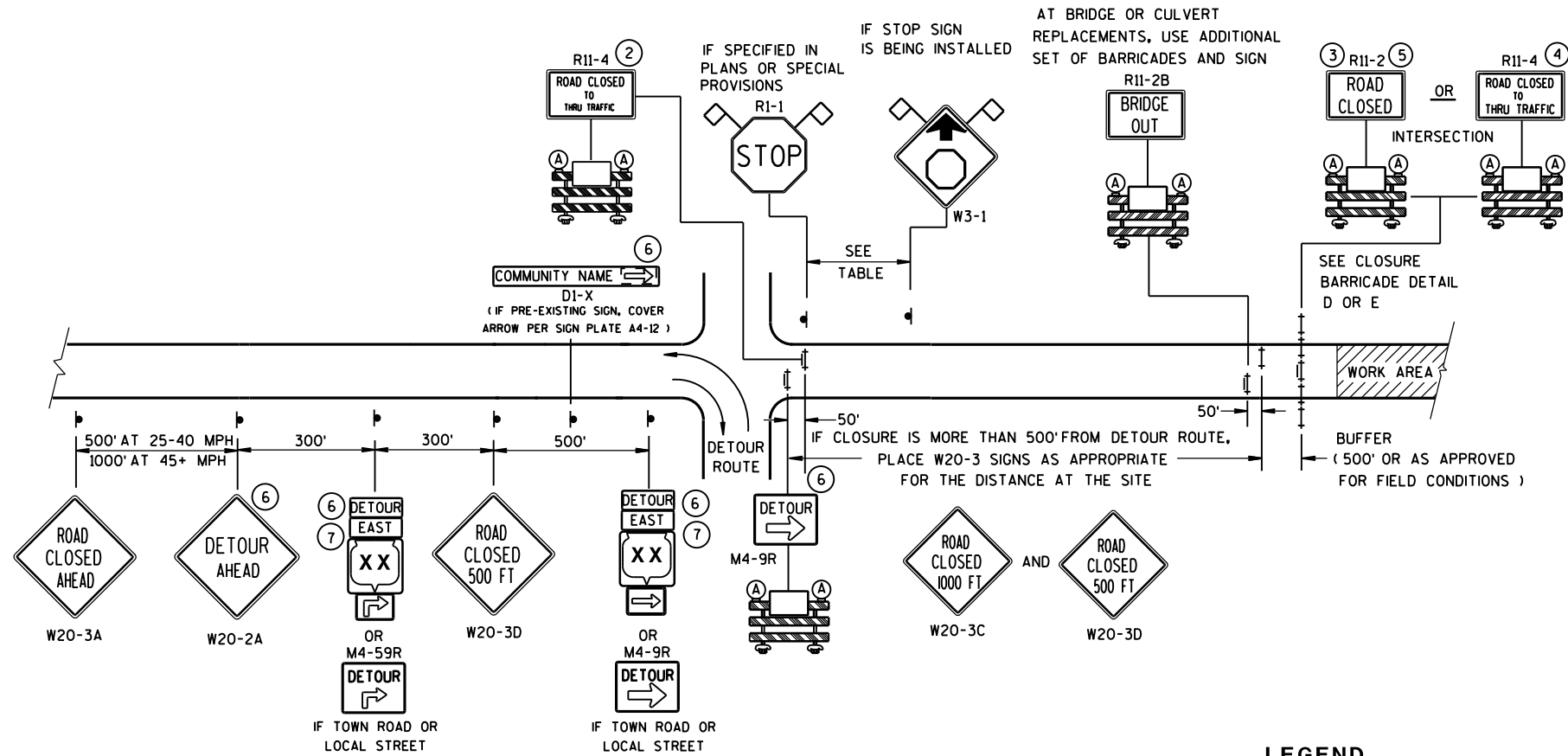




DETAIL A

**MAINLINE CLOSURE WITH POSTED DETOUR**

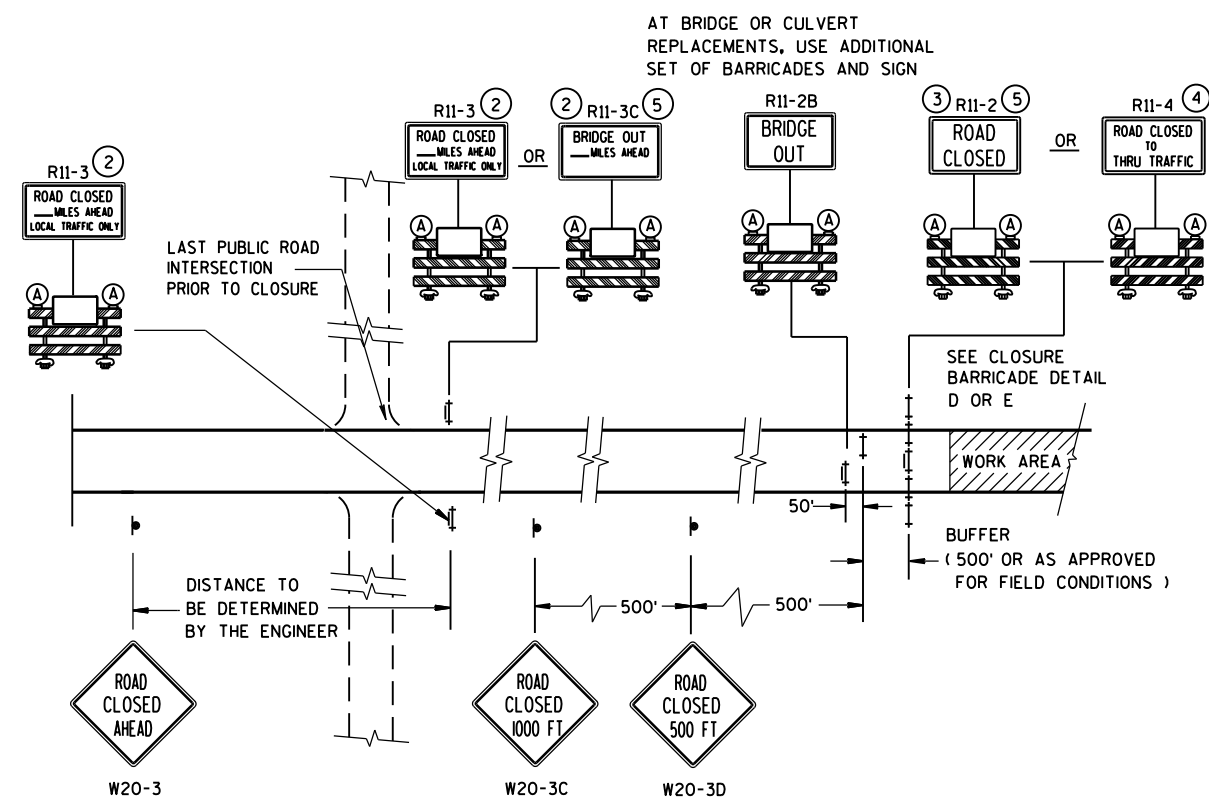
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



DETAIL B













**MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8  
M3-X
-  OR  OR   
M1-4 M1-5A M1-6
-  OR   
MO5-1 MO6-1
-  FLAGS, 16" X 16" MIN., (ORANGE)

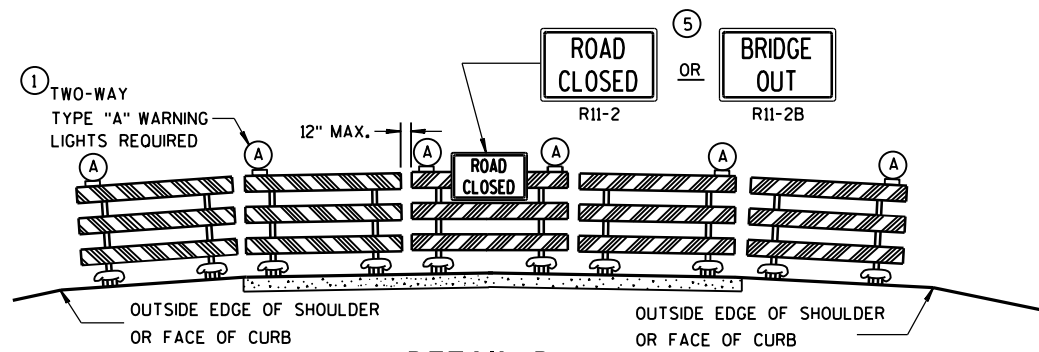
SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

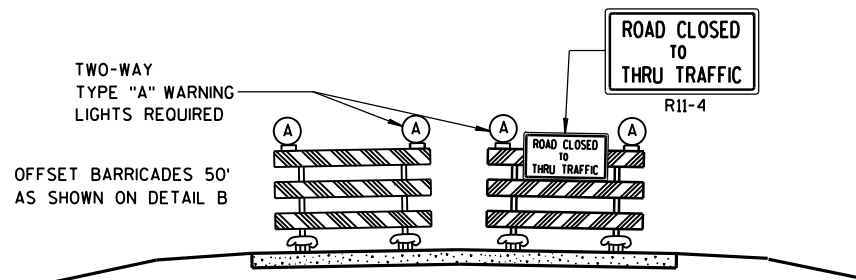
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER





DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1-1 SHALL BE 36" X 36".

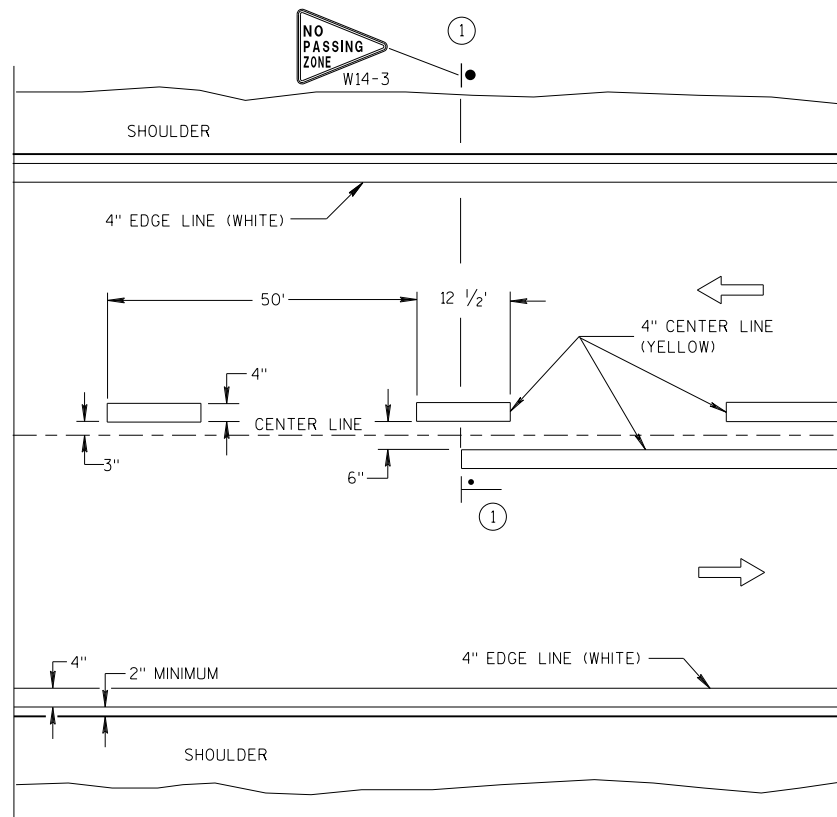
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

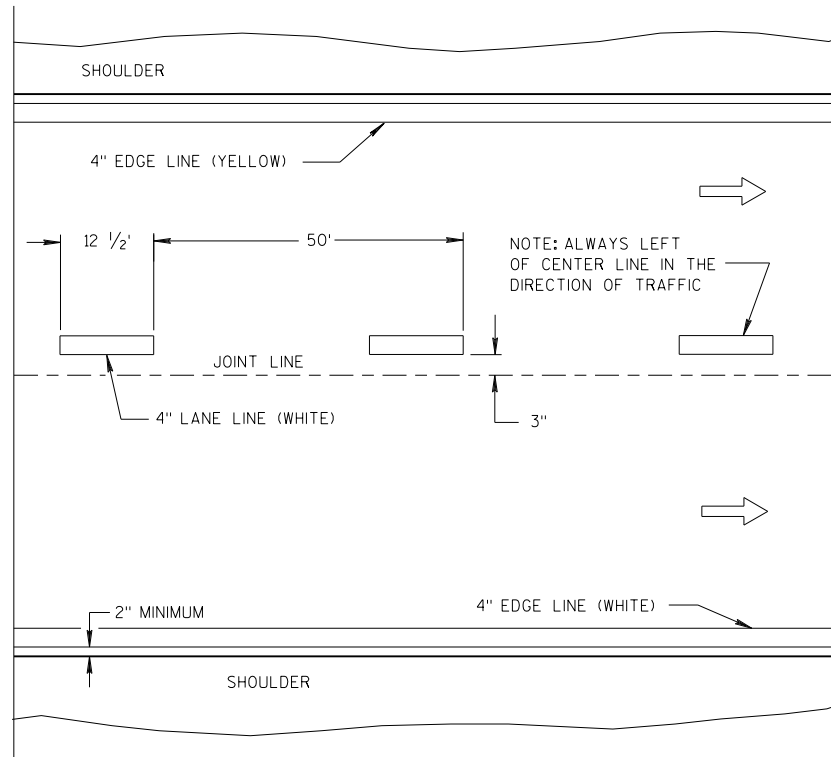
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER



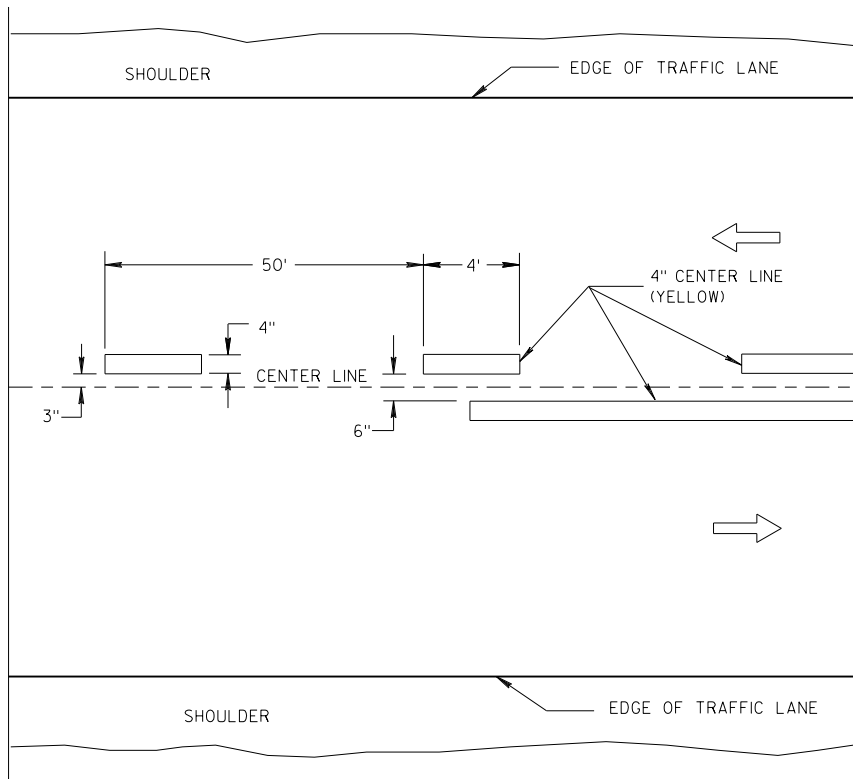


TWO WAY TRAFFIC

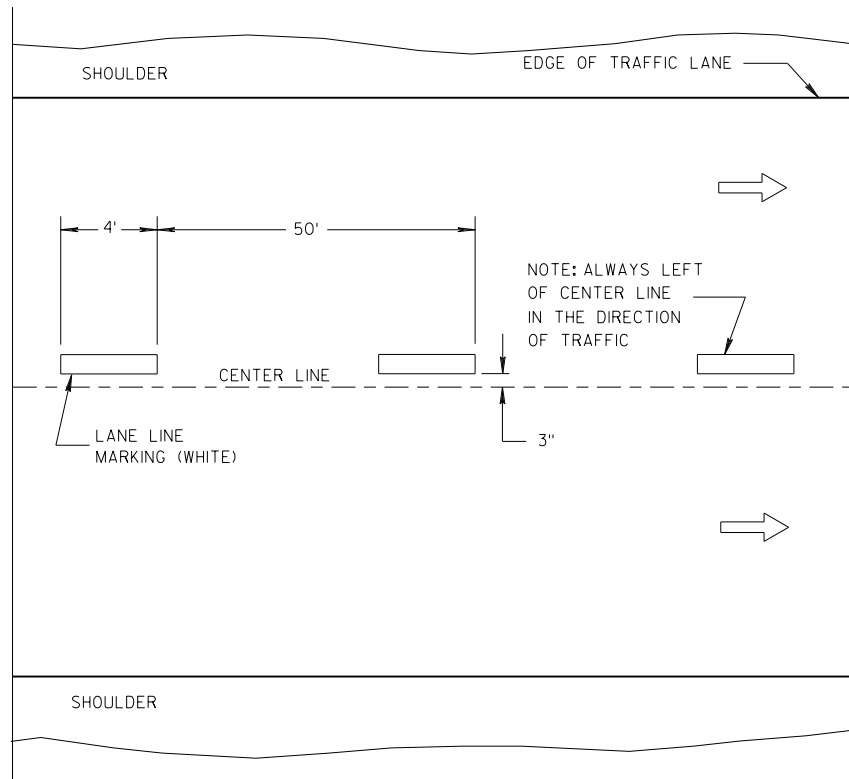


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC


## TEMPORARY PAVEMENT MARKING

## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

## NOTE

ARROW SYMBOL (  ) SHOWS DIRECTION OF TRAVEL

## LEGEND

 "T" MARKING

 POST MOUNTED SIGN

## LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

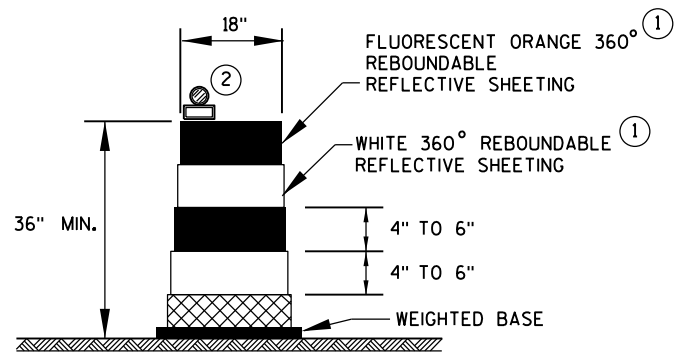
APPROVED

7/2018  
DATE

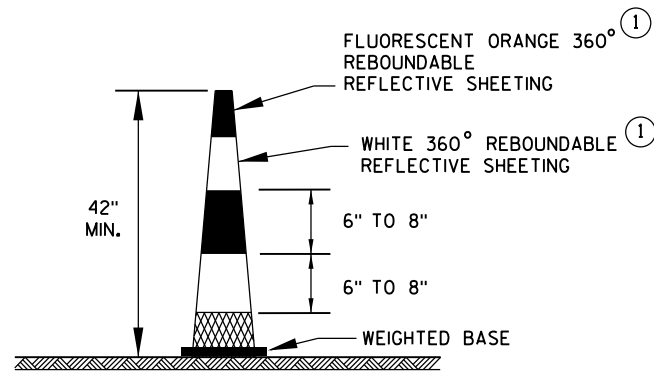
FHWA

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER





**DRUM**

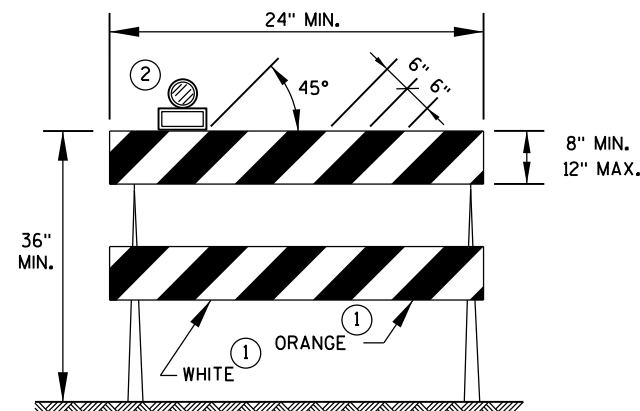


**42" CONE**

DO NOT USE IN TAPERS  
1/2 SPACING OF DRUMS

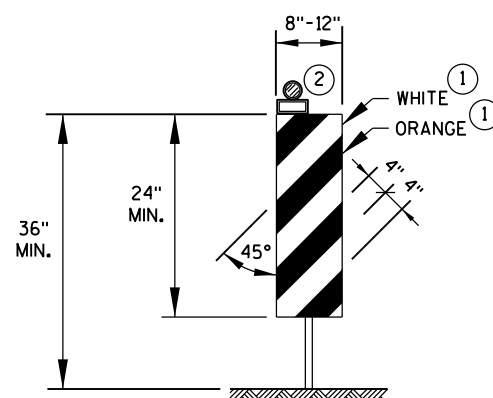
**GENERAL NOTES**

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



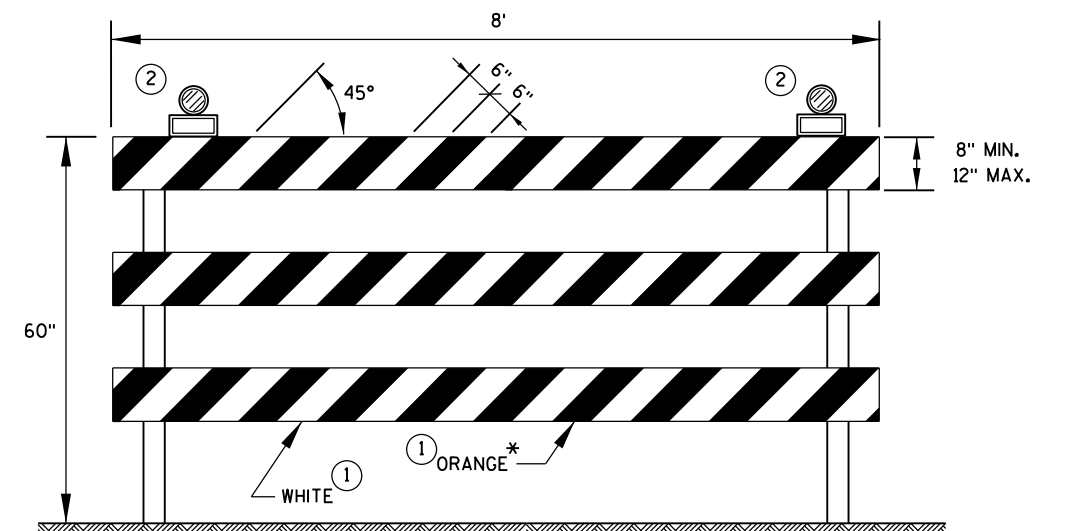
**TYPE 2 BARRICADE**

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED.  
ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**VERTICAL PANEL**

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



**TYPE 3 BARRICADE**

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

\* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES  
DRUMS, CONES, BARRICADES  
AND VERTICAL PANELS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017  
DATE

FHWA

/S/ Andrew Heidtke  
WORK ZONE ENGINEER



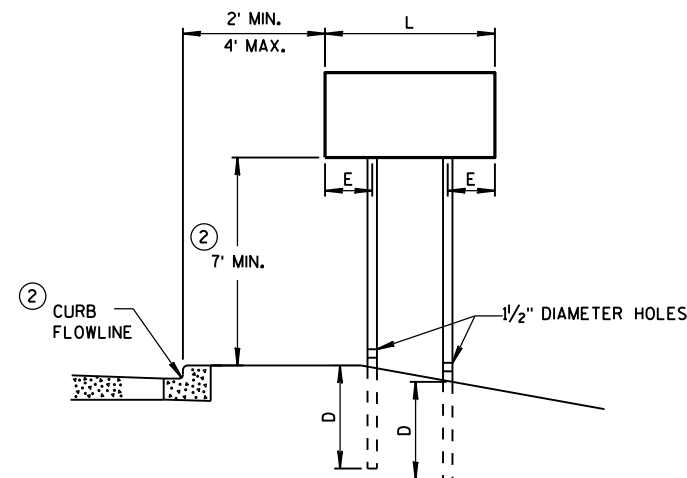
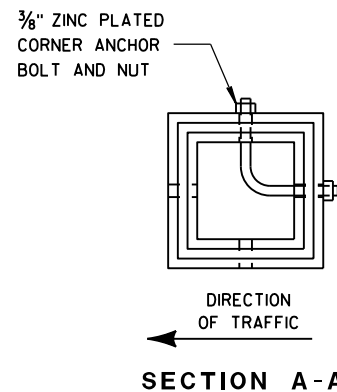


DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

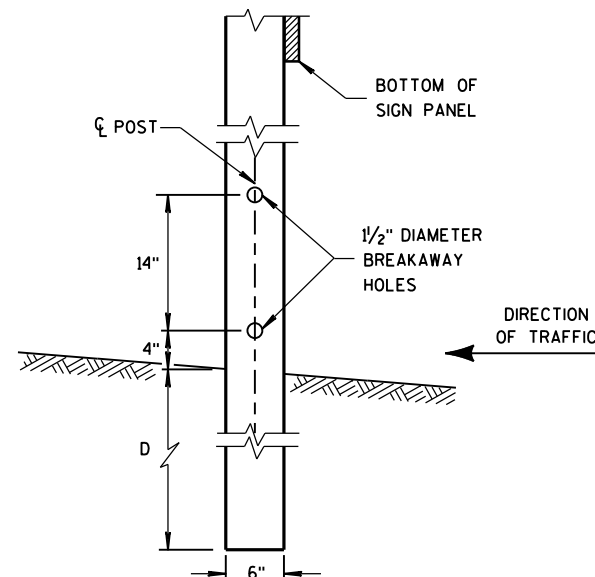


URBAN AREA

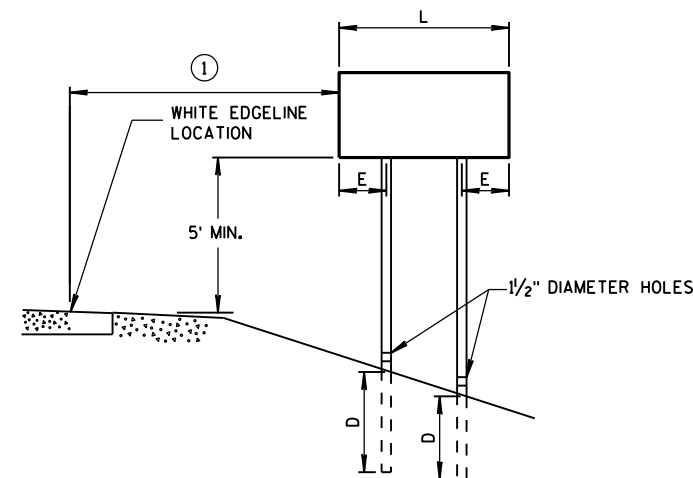
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
  - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
  - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	



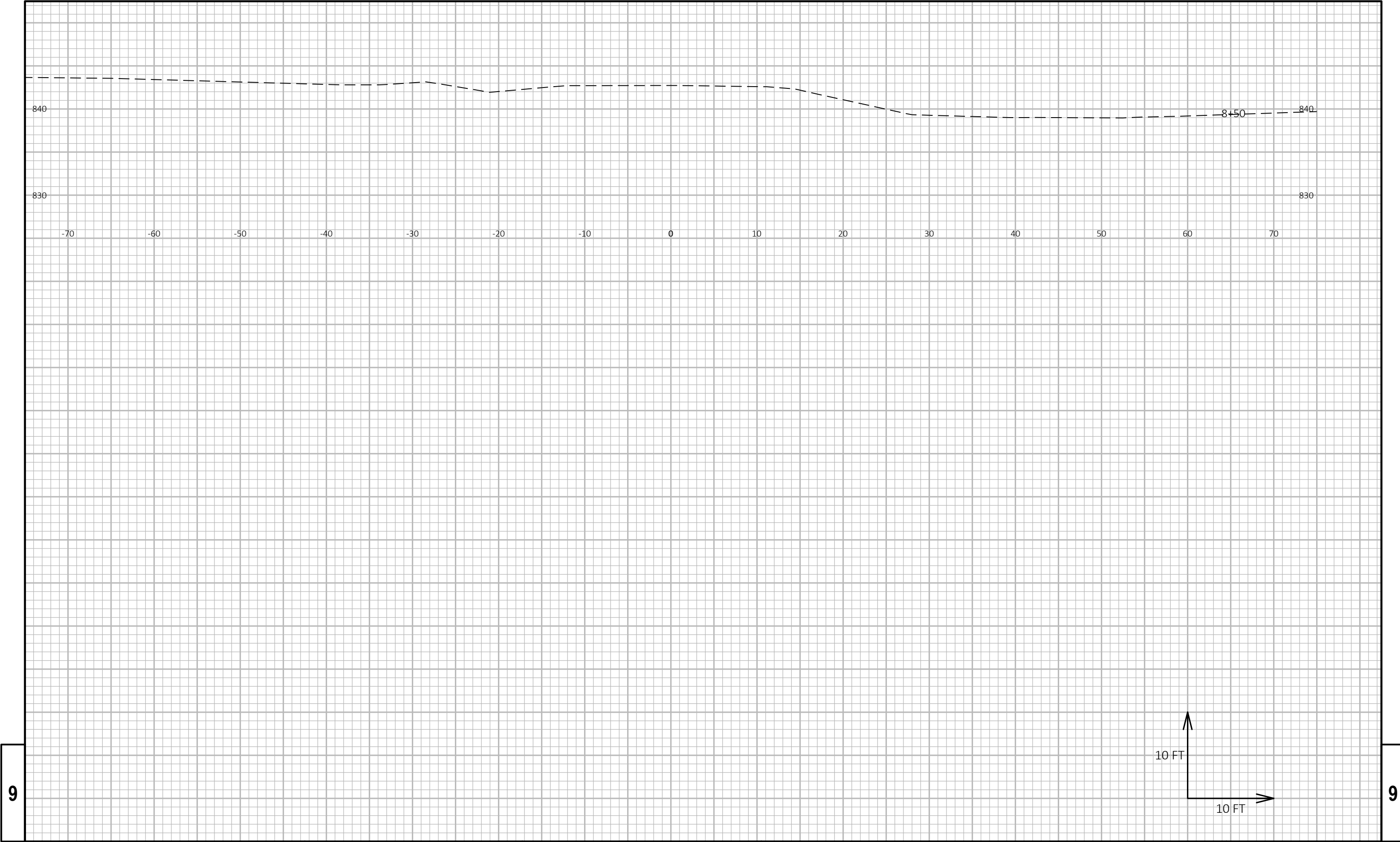
EARTHWORK PROJECT I.D. 3849-00-73 DIVISION 1

STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
		Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.30	
9+00		15	0	0	0	0	0	0	0	0
9+42	42	11	0	25	17	0	39	17	51	-33
9+42	0	35	0	25	0	0	0	0	0	0
9+50	8	33	0	28	10	0	8	10	11	-1
9+90	40	33	0	28	49	0	41	59	65	-6
B-64-0200										

EARTHWORK PROJECT I.D. 3849-00-73 DIVISION 2

STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
		Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.30	
B-64-0200										
10+12		51	0	28	0	0	0	0	0	0
10+50	38	51	0	28	72	0	39	72	51	21
10+71	21	51	0	18	40	0	14	111	69	42
10+71	0	27	0	18	0	0	0	111	69	42
11+00	29	10	0	0	11	0	0	122	69	53
					122	0	53			



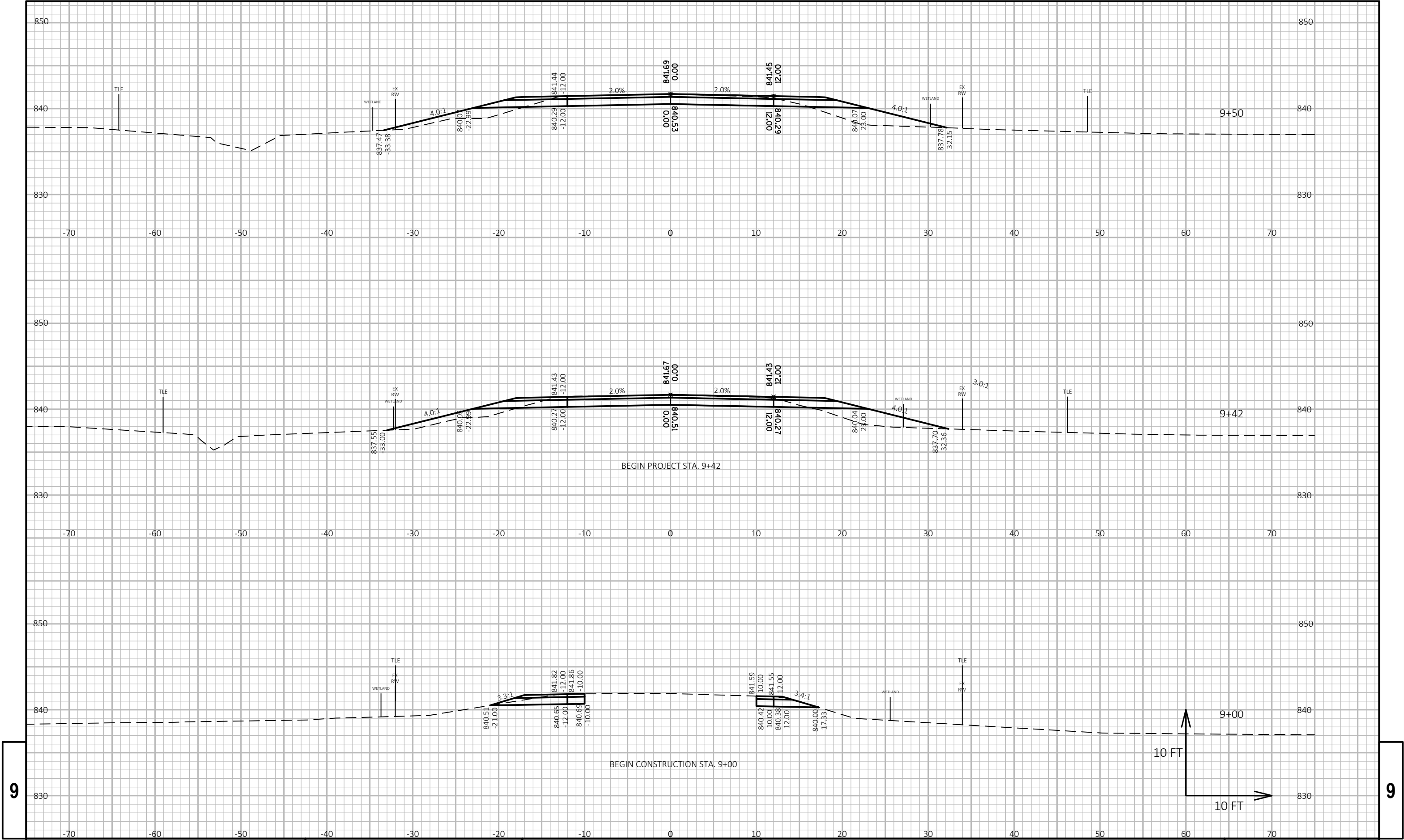


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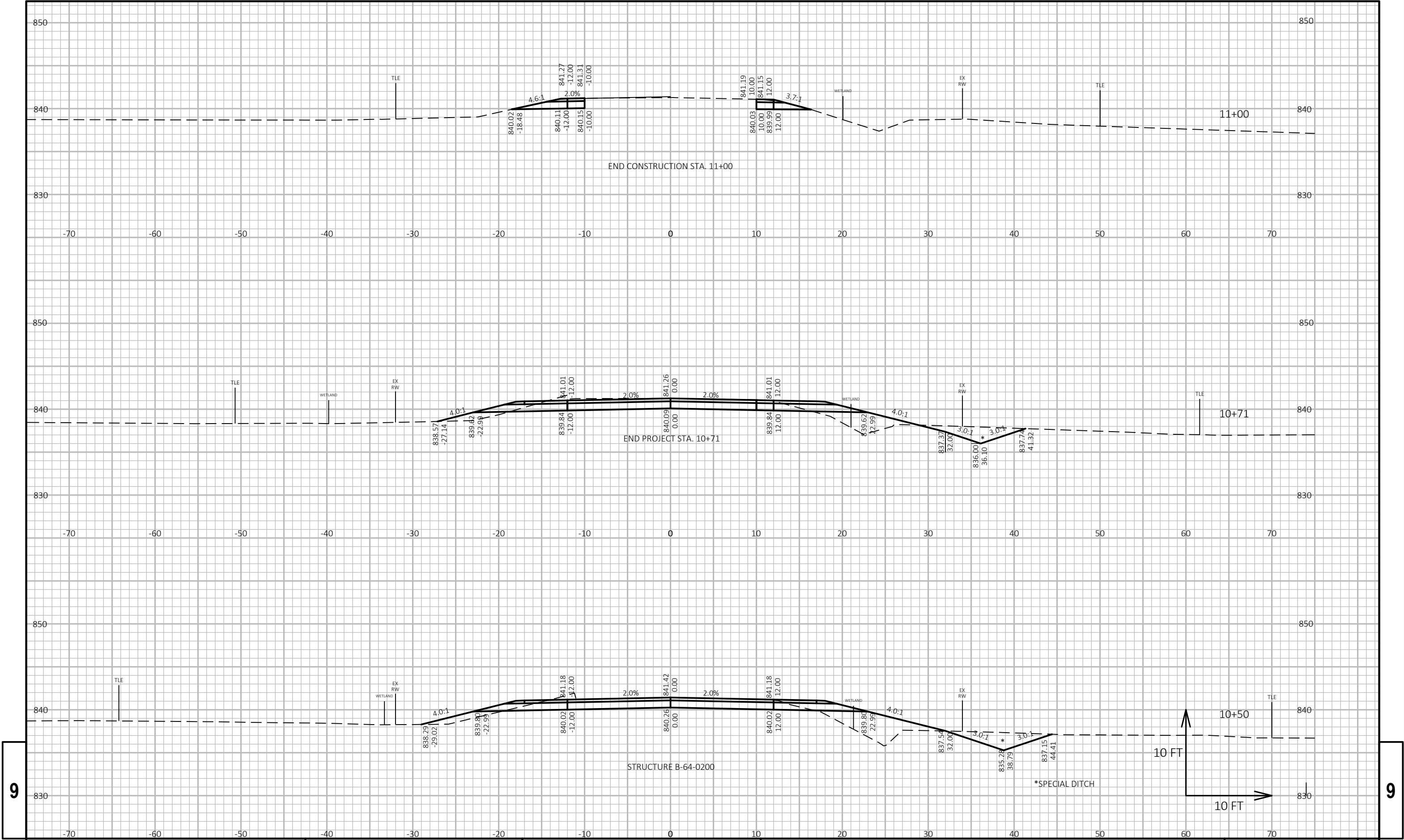
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PROJECT NO: 3849-00-73	HWY: HOSPITAL ROAD	COUNTY: WALWORTH	CROSS SECTIONS: MAINLINE	SHEET	E
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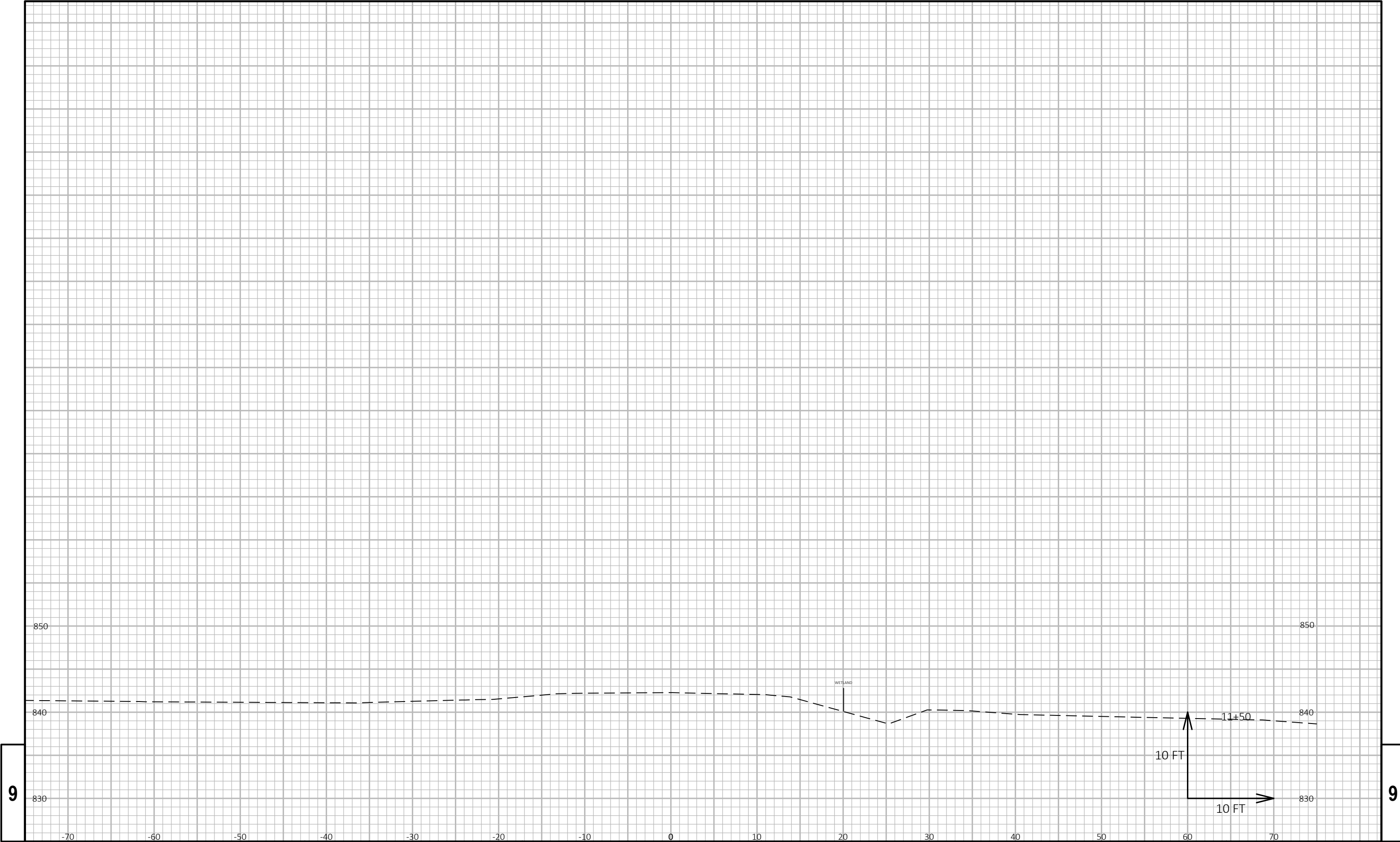




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PROJECT NO: 3849-00-73	HWY: HOSPITAL ROAD	COUNTY: WALWORTH	CROSS SECTIONS: MAINLINE	SHEET	E
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## ***Wisconsin Department of Transportation***

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