

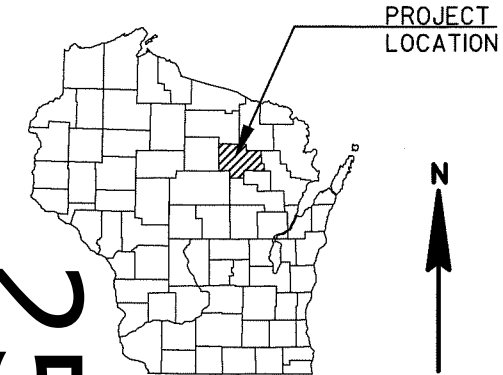
PROJECT ID: 9360-00-70
WITH: N/A

COUNTY: LANGLADE

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control Plans)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 62



DESIGN DESIGNATION

A.A.D.T. 2018	= 740
A.A.D.T. 2038	= 910
D.H.V.	= N/A
D.D.	= N/A
T.	= 7.3%
DESIGN SPEED	= 55 MPH
ESALS	= 130,000

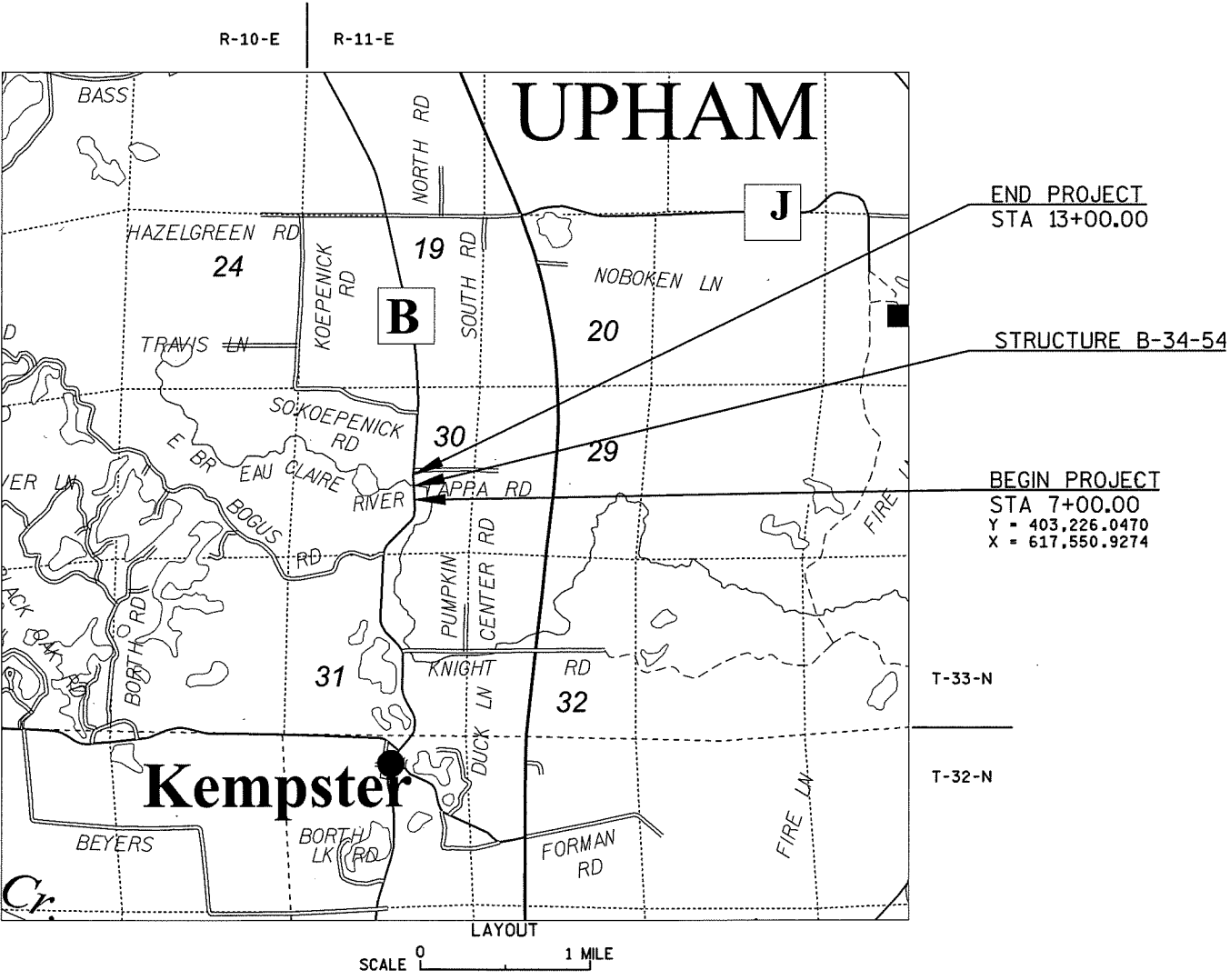
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	-.-.-
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
FENCE LINE	-x-x-
SLOPE INTERCEPT	-.-.-
REFERENCE LINE	---
EXISTING CULVERT	-.-.-
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	~*~*~
WOODED OR SHRUB AREA	~~~~~

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	95.36
CULVERT (Profile View)	---
UTILITIES	
OVERHEAD	OH
ELECTRIC	E
FIBER OPTIC	FO
GAS	G
SANITARY SEWER	SAN
STORM SEWER	SS
TELEPHONE	T
TELEVISION	TV
WATER	W
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
BOGUS ROAD - TAPPA ROAD
E BRANCH EAU CLAIRE RIVER B-34-0054
CTH B
LANGLADE COUNTY

STATE PROJECT NUMBER
9360-00-70



TOTAL NET LENGTH OF CENTERLINE = 0.114 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, LANGLADE COUNTY, NAD83 (2007), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9360-00-70		

ACCEPTED FOR LANGLADE COUNTY

DATE: 7-25-18 *Ben Brann*
(Signature)
Highway Commissioner
(Title of Official)

ORIGINAL PLANS PREPARED BY

CORRE
ENGINEERING
WISCONSIN
ERIC T. PRICE
E-38027
MADISON
WI
DATE: 7/18/18 *Eric T. Price*
(Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor: CORRE, INC.
Designer: CORRE, INC.
Management Consultant: CEDAR CORPORATION

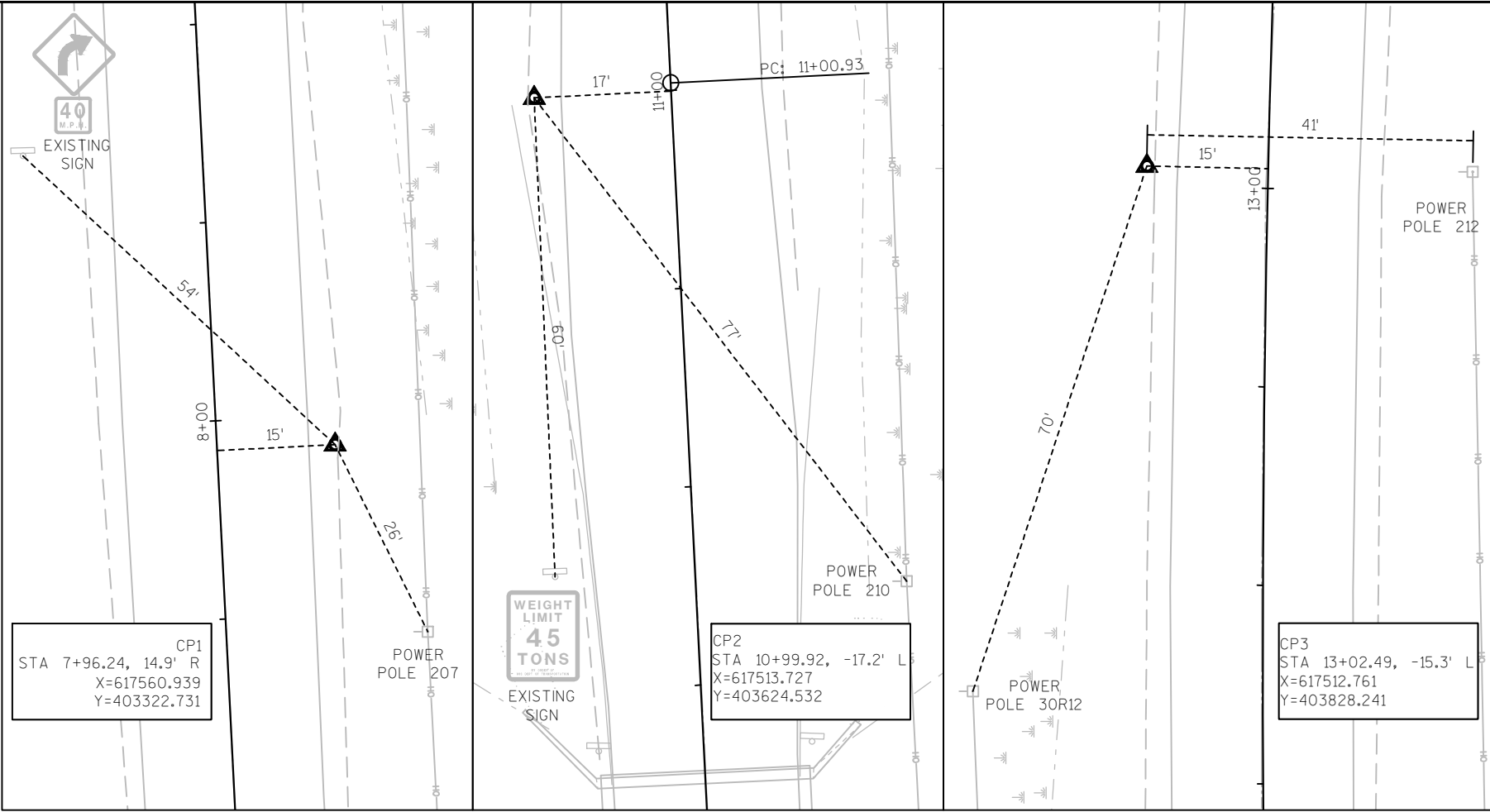
APPROVED FOR THE DEPARTMENT

DATE: 7-24-18 *Eric T. Price*
MANAGEMENT CONSULTANT SIGNATURE

E

GENERAL NOTES:

- ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO NAV 88.
- BEARINGS SHOWN ON THE PLANS ARE GRID BEARINGS TO THE NEAREST SECOND
- CURVE DATA IS BASED ON THE ARC DEFINITION.
- UTILITY REFERENCE LINES ON THE CROSS SECTIONS ARE FOR HORIZONTAL REFERENCE ONLY.
- THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.
- WETLANDS EXIST WITHIN THE PROJECT LIMITS. DO NOT OPERATE MACHINERY OUTSIDE OF THE SLOPE INTERCEPTS.
- EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT SUGGESTED LOCATIONS, EXACT LOCATIONS WILL BE DETERMINED BY THE E.C.I.P AND APPROVED BY THE ENGINEER IN THE FIELD.
- SILT FENCE IS TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER, AND IN PLACE PRIOR TO REMOVALS.
- DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH SALVAGED TOPSOILED, FERTILIZED, SEEDED, MULCHED OR EROSION MATTED.
- A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING DRIVEWAYS AND PAVEMENTS AT REMOVAL LIMITS.
- EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION.



RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.20 .34	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP - TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.22 .28	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE - TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.909 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.741 ACRES

CONSTRUCTION TIES FOR CTH B OVER E BRANCH EAU CLAIRE RIVER

CONSULTANT CONTACT

CORRE, INC.
ERIC PRICE, P.E.
6510 GRAND TETON PLAZA
SUITE 314
MADISON, WI 53719
TELEPHONE: (608) 826-6146
E-MAIL: EPRICE@CORREINC.COM

UTILITY CONTACTS

WPS (ELECTRIC)
DON LUTZOW
1700 SHERMAN STREET
WAUSAU, WI 54402-1166
TELEPHONE: (715) 493-7802
EMAIL: DALUTZOW@WISCONSINPUBLICSERVICE.COM

FRONTIER COMMUNICATIONS
CAL KLADE
1851 N. 14TH STREET
WAUSAU, WI 54401
TELEPHONE: (715) 573-2110
EMAIL: CALVIN.KLADE@FTR.COM

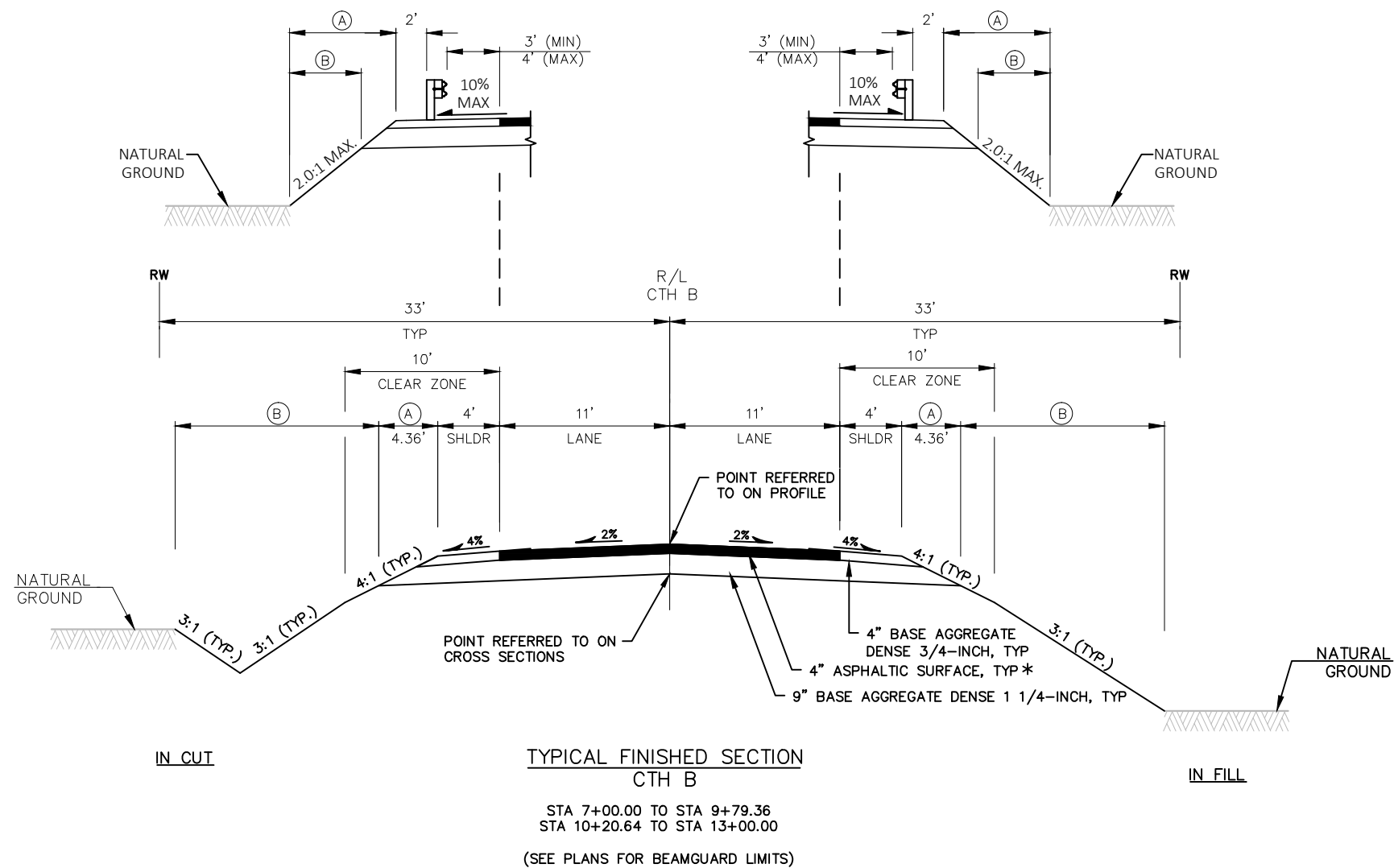
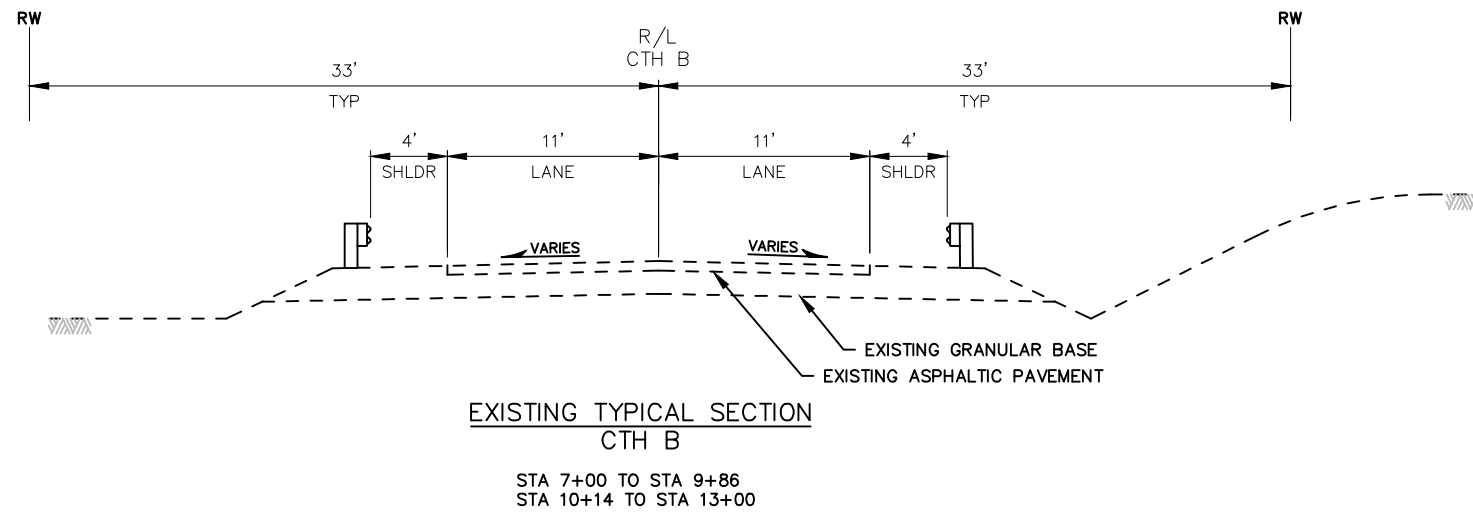


Dial 811 or (800)242-8511

www.DiggersHotline.com

DNR LIAISON

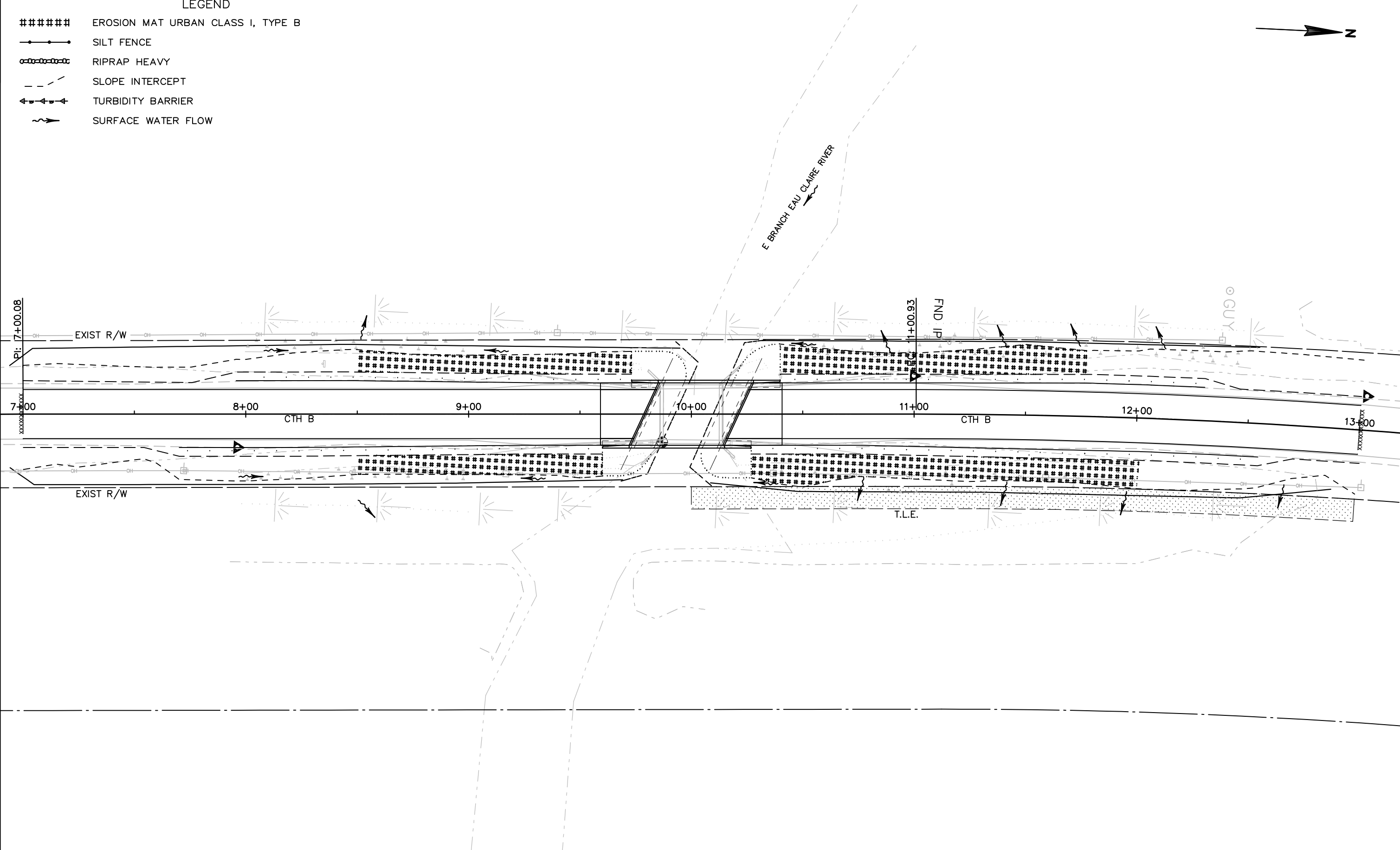
DEPARTMENT OF NATURAL RESOURCES
NORTH CENTRAL DISTRICT
WENDY HENNIGES
107 SUTLIFF AVE.
RHINELANDER, WI 54501
TELEPHONE: (715) 365-8916
E-MAIL: WENDY.HENNIGES@WISCONSIN.GOV



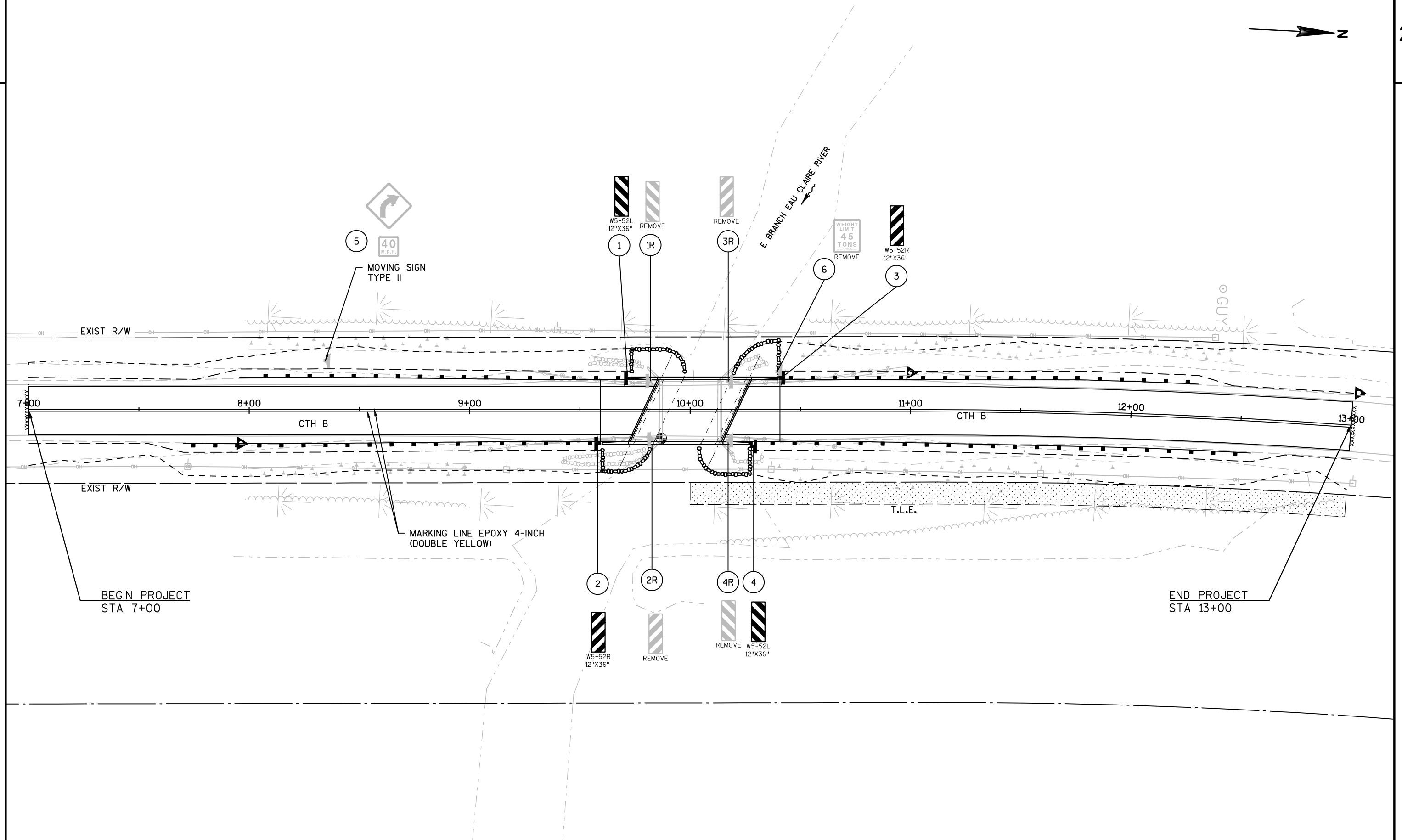
- (A) FERTILIZER TYPE B; SEEDING MIXTURE NO. 20; SEEDING TEMPORARY
- (B) SALVAGED TOPSOIL; MULCHING; FERTILIZER TYPE B; SEEDING MIXTURE NO. 20; SEEDING TEMPORARY
- * 4.0-INCH ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH 2 EQUAL LIFTS (2.0-INCH). THE MAXIMUM NOMINAL AGGREGATE SIZE SHALL BE 12.5 MM.

LEGEND

- ##### EROSION MAT URBAN CLASS I, TYPE B
- SILT FENCE
- RIPRAP HEAVY
- - - SLOPE INTERCEPT
- ←←← TURBIDITY BARRIER
- ~> SURFACE WATER FLOW



PROJECT NO:9360-00-70	HWY:CTH B	COUNTY:LANGLADE	EROSION CONTROL	SHEET	E
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Estimate Of Quantities

9360-00-70

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	6.000	6.000
0004	201.0205	Grubbing	STA	6.000	6.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. STA 10+00	LS	1.000	1.000
0008	204.0165	Removing Guardrail	LF	270.000	270.000
0010	205.0100	Excavation Common	CY	173.000	173.000
0012	206.1000	Excavation for Structures Bridges (structure) 01. B-34-54	LS	1.000	1.000
0014	208.0100	Borrow	CY	756.000	756.000
0016	210.1500	Backfill Structure Type A	TON	270.000	270.000
0018	213.0100	Finishing Roadway (project) 01. 9360-00-70	EACH	1.000	1.000
0020	305.0110	Base Aggregate Dense 3/4-Inch	TON	74.000	74.000
0022	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,022.000	1,022.000
0024	415.0060	Concrete Pavement 6-Inch	SY	27.000	27.000
0026	415.0410	Concrete Pavement Approach Slab	SY	100.000	100.000
0028	455.0605	Tack Coat	GAL	89.000	89.000
0030	465.0105	Asphaltic Surface	TON	280.000	280.000
0032	502.0100	Concrete Masonry Bridges	CY	179.000	179.000
0034	502.3200	Protective Surface Treatment	SY	134.000	134.000
0036	502.3210	Pigmented Surface Sealer	SY	66.000	66.000
0038	505.0400	Bar Steel Reinforcement HS Structures	LB	4,160.000	4,160.000
0040	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	25,030.000	25,030.000
0042	516.0500	Rubberized Membrane Waterproofing	SY	22.000	22.000
0044	550.0500	Pile Points	EACH	13.000	13.000
0046	550.2128	Piling CIP Concrete 12 3/4 X 0.50-Inch	LF	1,100.000	1,100.000
0048	606.0300	Riprap Heavy	CY	155.000	155.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	220.000	220.000
0052	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0054	614.2300	MGS Guardrail 3	LF	425.000	425.000
0056	614.2500	MGS Thrie Beam Transition	LF	156.000	156.000
0058	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0060	618.0100	Maintenance And Repair of Haul Roads (project) 01. 9360-00-70	EACH	1.000	1.000
0062	619.1000	Mobilization	EACH	1.000	1.000
0064	624.0100	Water	MGAL	15.000	15.000
0066	625.0500	Salvaged Topsoil	SY	957.000	957.000
0068	627.0200	Mulching	SY	957.000	957.000
0070	628.1504	Silt Fence	LF	1,192.000	1,192.000
0072	628.1520	Silt Fence Maintenance	LF	1,192.000	1,192.000
0074	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000

Estimate Of Quantities

9360-00-70

Line	Item	Item Description	Unit	Total	Qty
0076	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0078	628.2008	Erosion Mat Urban Class I Type B	SY	688.000	688.000
0080	628.6005	Turbidity Barriers	SY	109.000	109.000
0082	629.0210	Fertilizer Type B	CWT	0.900	0.900
0084	630.0120	Seeding Mixture No. 20	LB	36.000	36.000
0086	630.0200	Seeding Temporary	LB	18.000	18.000
0088	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0090	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	1.000	1.000
0092	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0094	638.2102	Moving Signs Type II	EACH	2.000	2.000
0096	638.2602	Removing Signs Type II	EACH	5.000	5.000
0098	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0100	642.5001	Field Office Type B	EACH	1.000	1.000
0102	643.0420	Traffic Control Barricades Type III	DAY	2,556.000	2,556.000
0104	643.0705	Traffic Control Warning Lights Type A	DAY	3,976.000	3,976.000
0106	643.0900	Traffic Control Signs	DAY	1,988.000	1,988.000
0108	643.5000	Traffic Control 01. 9360-00-70	EACH	1.000	1.000
0110	645.0111	Geotextile Type DF Schedule A	SY	66.000	66.000
0112	645.0120	Geotextile Type HR	SY	215.000	215.000
0114	646.1020	Marking Line Epoxy 4-Inch	LF	1,200.000	1,200.000
0116	650.4500	Construction Staking Subgrade	LF	533.000	533.000
0118	650.5000	Construction Staking Base	LF	533.000	533.000
0120	650.6500	Construction Staking Structure Layout (structure) 01. B-34-54	LS	1.000	1.000
0122	650.9910	Construction Staking Supplemental Control (project) 01. 9360-00-70	LS	1.000	1.000
0124	650.9920	Construction Staking Slope Stakes	LF	533.000	533.000
0126	690.0150	Sawing Asphalt	LF	44.000	44.000
0128	715.0415	Incentive Strength Concrete Pavement	DOL	500.000	500.000
0130	715.0502	Incentive Strength Concrete Structures	DOL	1,074.000	1,074.000

3

<div>CLEARING AND GRUBBING ITEMS</div>				<div>REMOVING GUARDRAIL</div>			<div>FINISHING ROADWAY</div>		<div>BASE AGGREGATE DENSE</div>					<div>CONCRETE PAVEMENT 6-INCH</div>	
		201.0105	201.0205			204.0165					305.0110	305.0120			
		CLEARING	GRUBBING			LF					BASE AGGREGATE	BASE AGGREGATE			
		DENSE	DENSE								DENSE	DENSE			
		3/4-INCH	1 1/4-INCH								TON	TON			
STATION	LOCATION	STA	STA	STATION	LOCATION		213.0100	STATION - STATION	LOCATION				LOCATION	415.0060	
CATEGORY CODE 0010				CATEGORY CODE 0010			EACH	CATEGORY CODE 0010		CATEGORY CODE 0010		CATEGORY CODE 0010		SY	
7+00 - 13+00	CTH B	6	6	9+25 - 9+80	LT	55	ID 9360-00-70	1	7+00 - 9+79	MAINLINE	37	510	9+59 - 9+85	13	
				9+00 - 9+80	RT	80			10+21 - 13+00	MAINLINE	37	512	10+15 - 10+40	13	
				10+20 - 11+00	LT	80									
				10+20 - 10+75	RT	55									
TOTALS		6	6	TOTALS		270	TOTAL	1	TOTALS		74	1,022	TOTAL		27

3

CONCRETE PAVEMENT APPROACH SLAB

				415.0410
STATION - STATION		LOCATION		SY
CATEGORY CODE 0010				
9+59	-	9+85	MAINLINE	50
10+15	-	10+40	MAINLINE	50
TOTAL				100

ASPHALTIC ITEMS

				455.0605	465.0105
STATION - STATION		LOCATION		TACK COAT GAL	ASPHALTIC SURFACE TON
CATEGORY CODE 0010					
7+00	-	9+79	MAINLINE	44	140
10+21	-	13+00	MAINLINE	45	140
TOTALS				89	280

MGS GUARDRAIL ITEMS

				614.2300	614.2500	614.2610
				MGS	THRIE BEAM	TERMINAL
STATION - STATION		LOCATION	GUARDRAIL 3	TRANSITION	EAT	
				LF	LF	EACH
CATEGORY CODE 0010						
7+95	-	9+75	LT	87.5	39	1
7+70	-	9+62	RT	100	39	1
10+37	-	12+29	LT	100	39	1
10+23	-	12+55	RT	137.5	39	1
TOTALS				425	156	4

3

WATER

		624.0100
LOCATION		MGAL
CATEGORY CODE 0010		
BASE COMPACTION		11
DUST CONTROL		4
TOTAL		15

LANDSCAPING ITEMS

				625.0500	627.0200	628.2008	629.0210	630.0120	630.0200
				SALVAGED TOPSOIL	MULCHING	EROSION MAT URBAN CLASS I TYPE B	FERTILIZER TYPE B	SEEDING MIXTURE NO. 20	SEEDING TEMPORARY
STATION	-	STATION	LOCATION	SY	SY	SY	CWT	LB	LB
CATEGORY CODE 0010									
7+00	-	9+73	LT	163	163	134	0.2	7	4
7+00	-	9+60	RT	187	187	123	0.2	8	4
10+40	-	13+00	LT	332	332	190	0.3	11	6
10+27	-	13+00	RT	275	275	241	0.2	10	5
TOTALS				957	957	688	0.9	36	18

FIELD OFFICE TYPE B

		642.5001
		EACH
CATEGORY CODE 0010		
PROJECT		1
TOTAL		1

EROSION CONTROL

				MOBILIZATIONS					
				628.1504	628.1520	628.1905	628.1910	628.6005	
				SILT FENCE LF	MAINTENANCE LF	EROSION CONTROL EACH	EMERGENCY EROSION CONTROL EACH	TURBIDITY BARRIERS SY	
CATEGORY CODE 0010									
7+00	-	9+73	LT & RT	639	639	--	--	54	
10+40	-	13+00	LT & RT	553	553	--	--	55	
PROJECT			LT & RT	--	--	3	3	--	
TOTALS				1,192	1,192	3	3	109	

REMOVING SIGN ITEMS

		638.2102	638.2602	638.3000	SIGN MESSAGE
		MOVING SIGNS	REMOVING SIGNS	REMOVING SMALL	
STATION	LOCATION	TYPE II	TYPE II	SIGN SUPPORTS	
CATEGORY CODE 0010		EACH	EACH	EACH	
8+34	LT	2	-	1	RIGHT CURVE WARNING / 40MPH WARNING
9+82	LT	-	1	1	BRIDGE HASH MARKS
9+82	RT	-	1	1	BRIDGE HASH MARKS
10+17	LT	-	1	1	BRIDGE HASH MARKS
10+17	RT	-	1	1	BRIDGE HASH MARKS
10+39	LT	-	1	1	45 TON BRIDGE
TOTALS		2	5	6	

PROJECT NO:9360-00-70

HWY:CTH B

COUNTY:LANGLADE

MISCELLANEOUS QUANTITIES

SHEET

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3

SIGNING ITEMS								
STATION	LOCATION	SIGN NUMBER	SIGN CODE	SIZE	634.0614	634.0616	637.2230	SIGN MESSAGE
					POSTS WOOD 4X6-INCH X 14-FT	POSTS WOOD 4X6-INCH X 16-FT	SIGNS TYPE II REFLECTIVE F	
					EACH	EACH	SF	
CATEGORY CODE 0010								
9+70	LT	1	W5-52L	12" X 36"	1	--	3.00	BRIDGE HASH MARKS
9+60	RT	2	W5-52R	12" X 36"	1	--	3.00	BRIDGE HASH MARKS
10+40	LT	3	W5-52R	12" X 36"	1	--	3.00	BRIDGE HASH MARKS
10+25	RT	4	W5-52L	12" X 36"	1	--	3.00	BRIDGE HASH MARKS
8+35	LT	5	--	--	--	1	--	EXISTING CURVE & SPEED (MOVED)
TOTALS					4	1	12.00	

TRAFFIC CONTROL ITEMS				
LOCATION	643.5000	643.0420	643.0705	643.0900
	TRAFFIC CONTROL EACH	BARRICADES TYPE III DAYS	WARNING LIGHTS TYPE A DAYS	SIGNS DAYS
CATEGORY CODE 0010				
PROJECT	1	2,556	3,976	1,988
TOTALS	1	2,556	3,976	1,988

3

MARKING LINE EPOXY 4-INCH

		646.1020	
STATION - STATION	LOCATION	LF	REMARKS
CATEGORY CODE 0010			
7+00 - 13+00	CTH B	1,200	YELLOW
TOTAL		1,200	

CONSTRUCTION STAKING ITEMS

			650.4500	650.5000	650.6500*	650.9910	650.9920
			SUBGRADE	BASE	STRUCTURE	SUPPLEMENTAL	SLOPE
STATION - STATION		LOCATION	LF	LF	LAYOUT	CONTROL	STAKES
CATEGORY CODE 0010							LF
7+00	- 9+73	MAINLINE	273	273	-	.5	273
9+73	- 10+40	BRIDGE	-	-	1	-	-
10+40	- 13+00	MAINLINE	260	260	-	.5	260
TOTALS			533	533	1	1	533

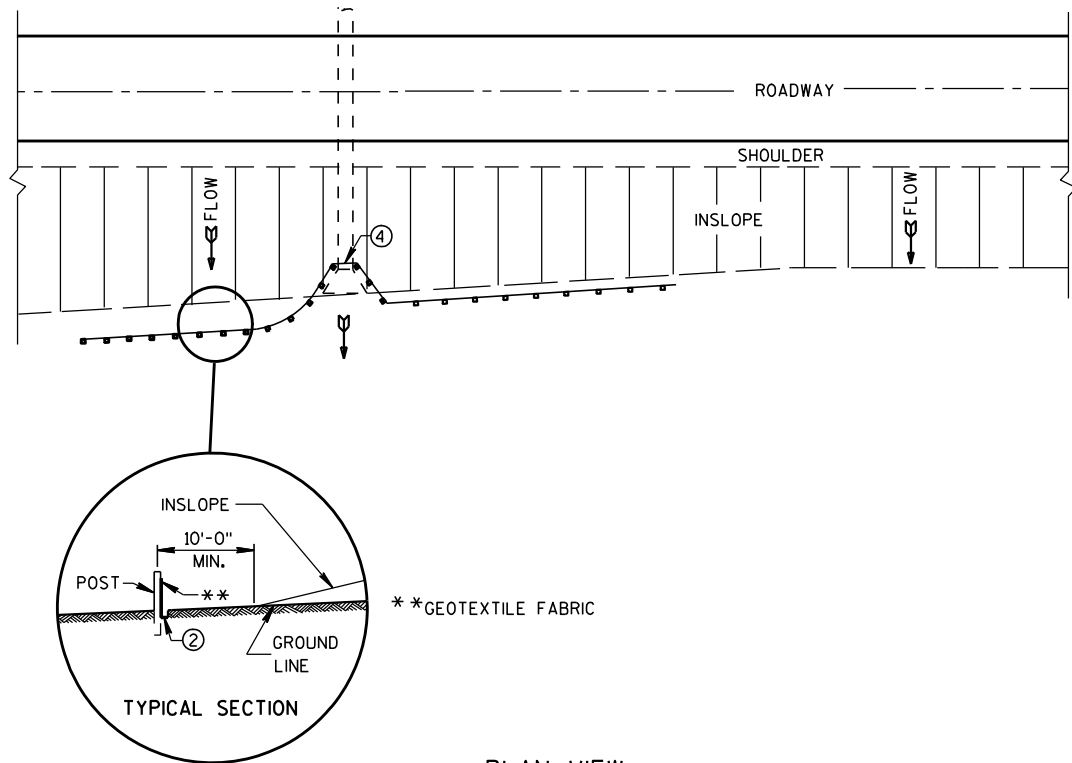
* PAID FOR UNDER CATEGORY 0020

SAWING PAVEMENT

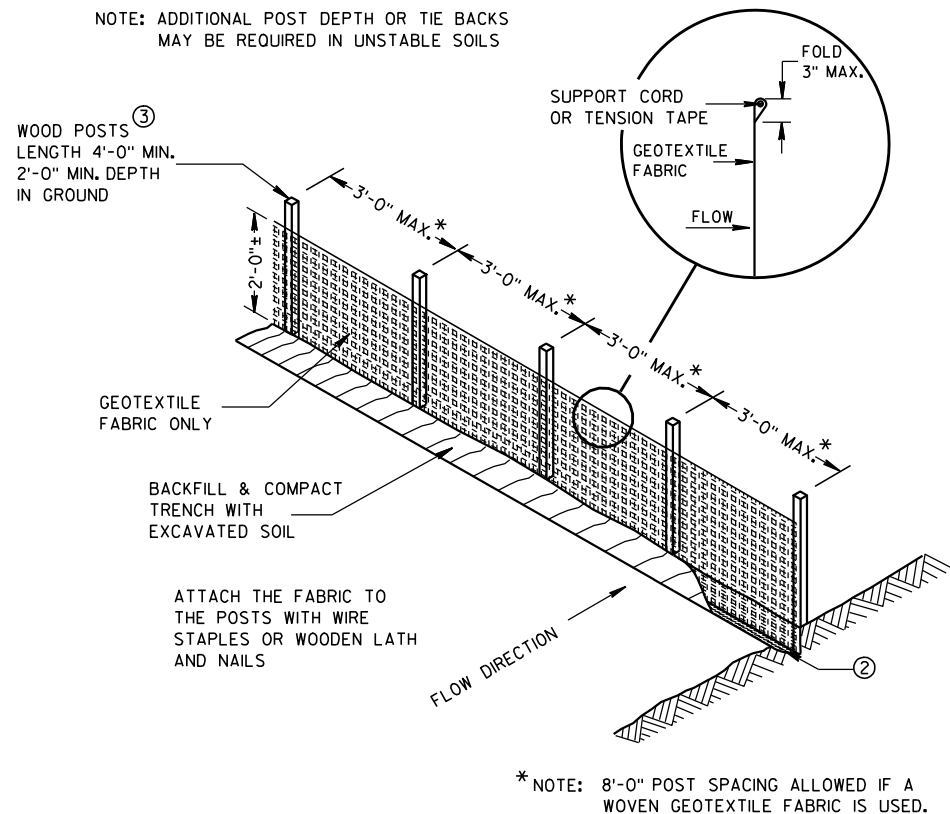
		690.0150
		ASPHALT
STATION	LOCATION	LF
CATEGORY CODE 0010		
7+00	MAINLINE	22
13+00	MAINLINE	22
TOTAL		44

Standard Detail Drawing List

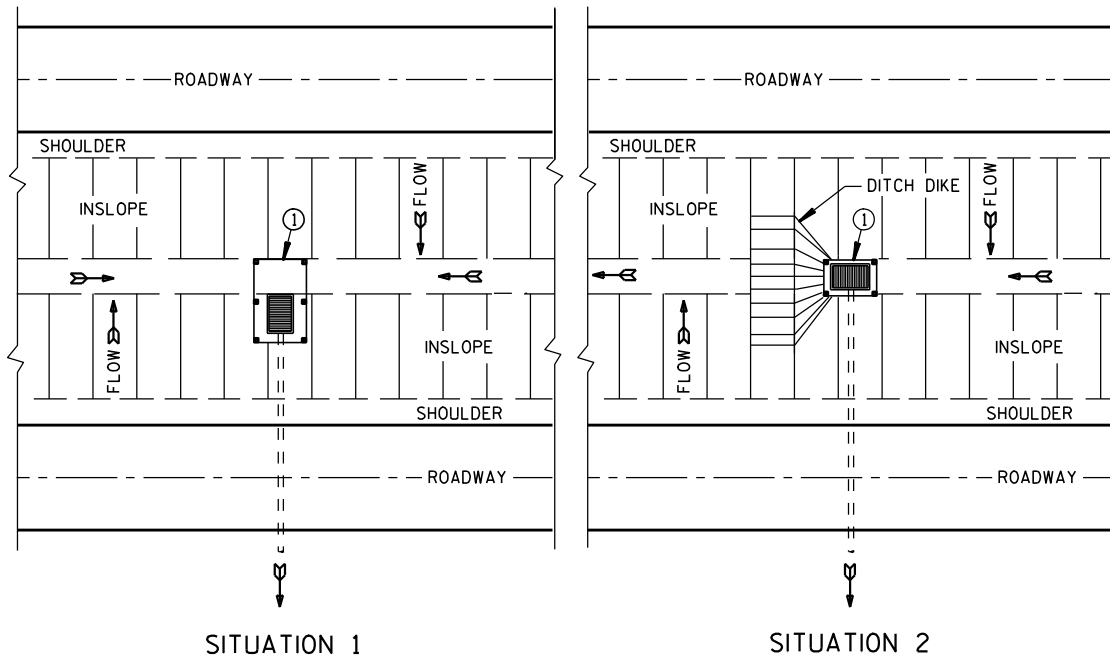
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13A03-06	CONCRETE PAVEMENT SHOULDERS
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
14B42-06A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-06C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B45-05A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-05D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-18A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



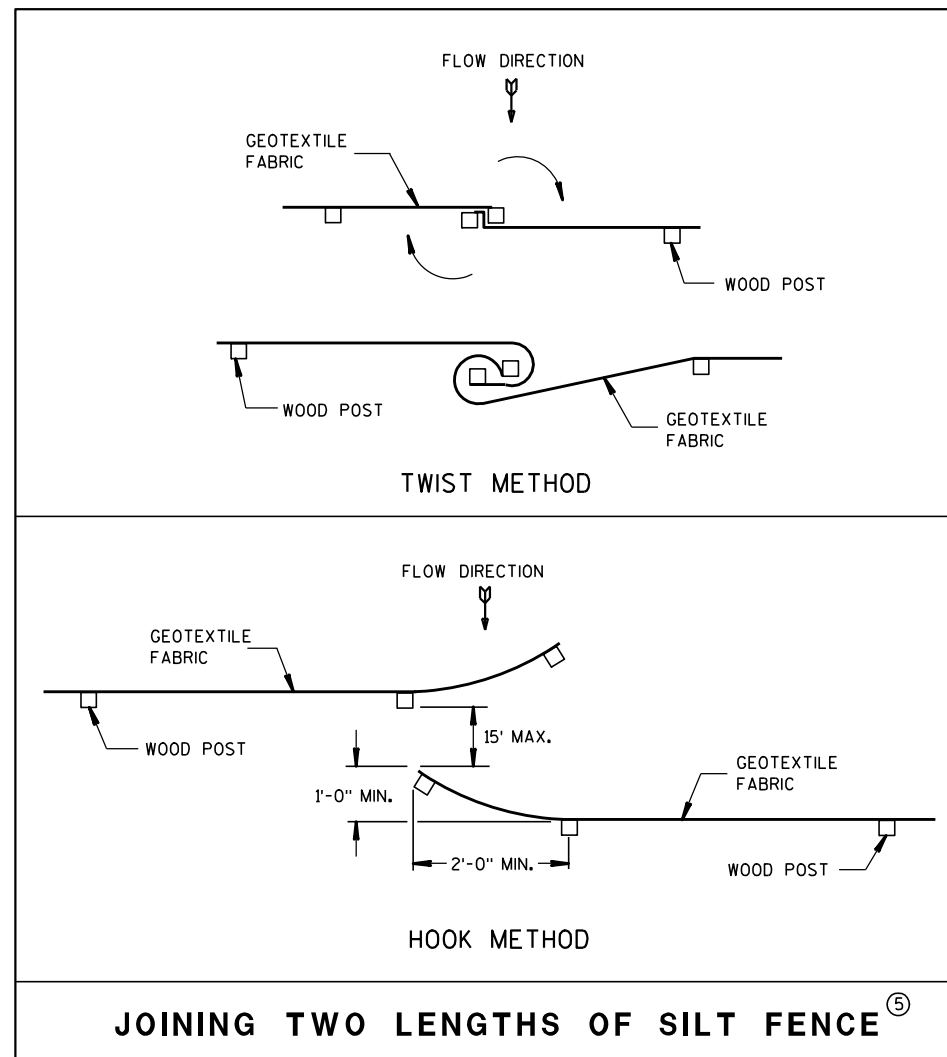
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

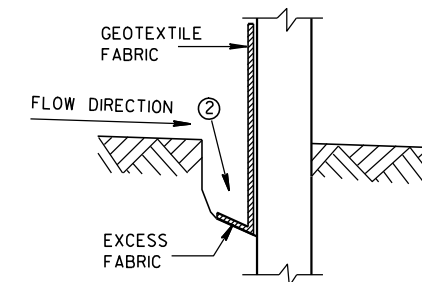


JOINING TWO LENGTHS OF SILT FENCE

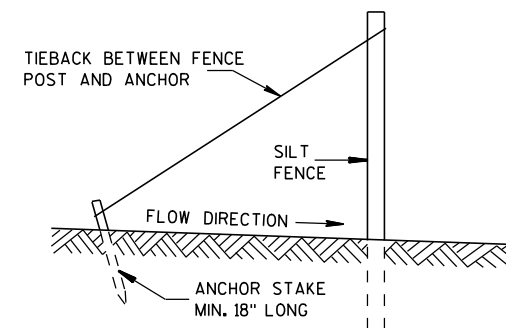
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL

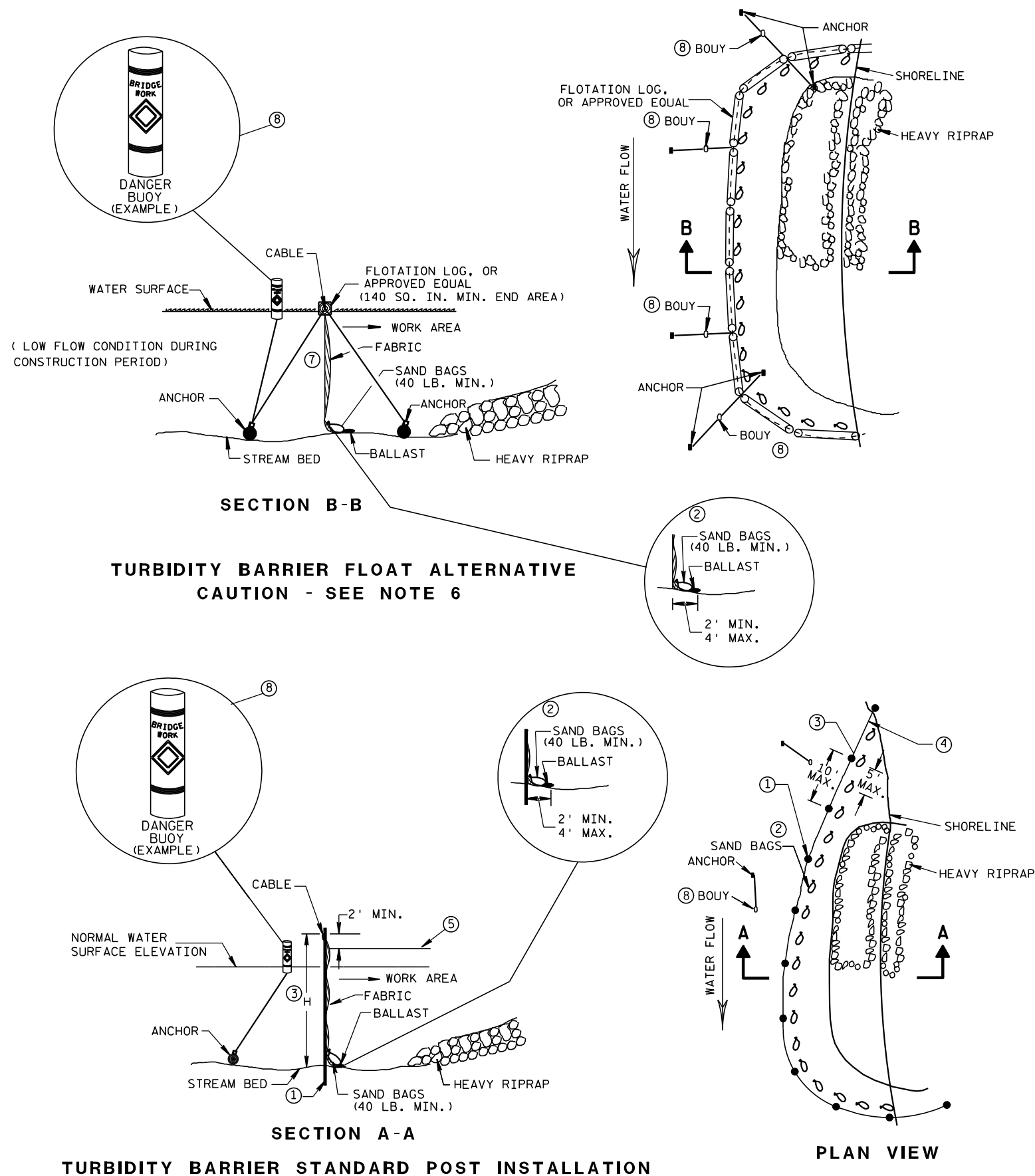


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

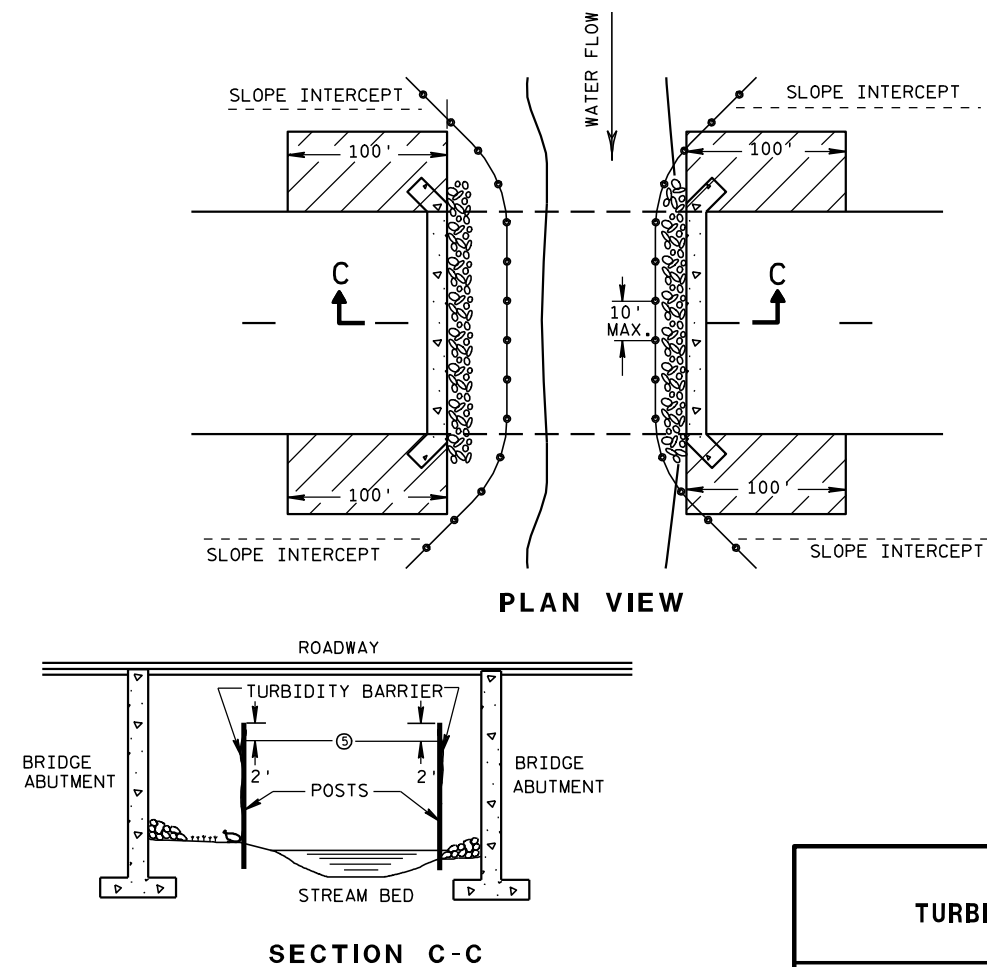


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

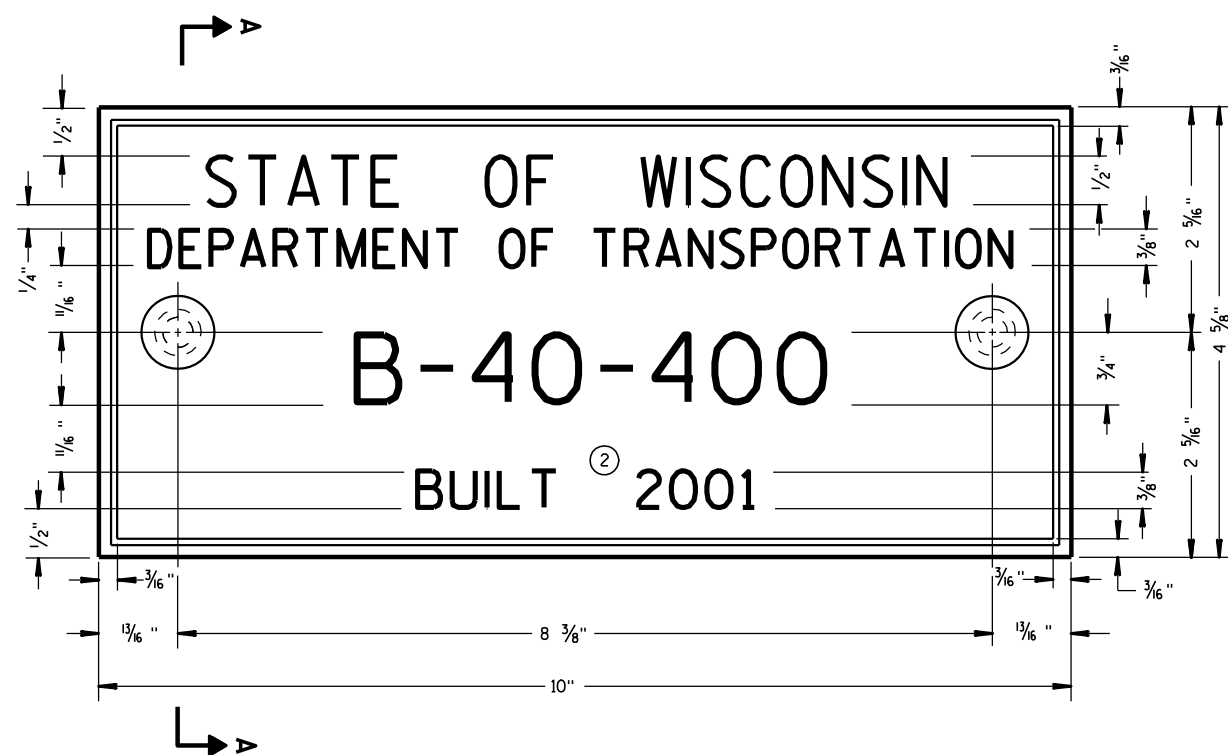
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

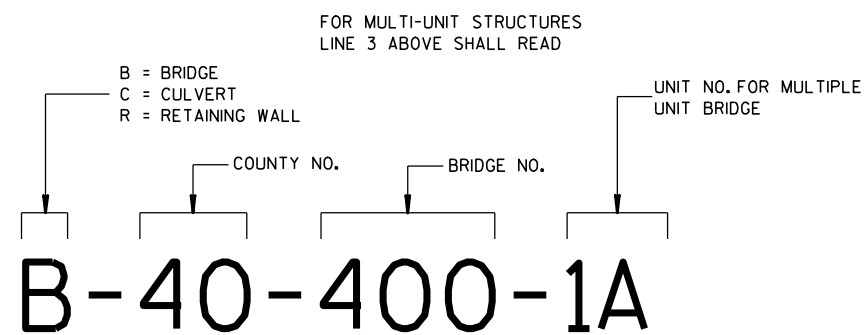
FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



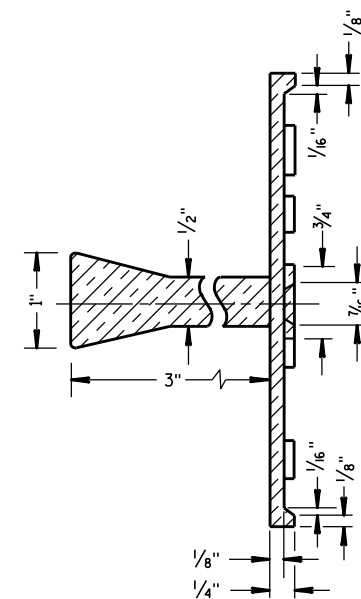
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

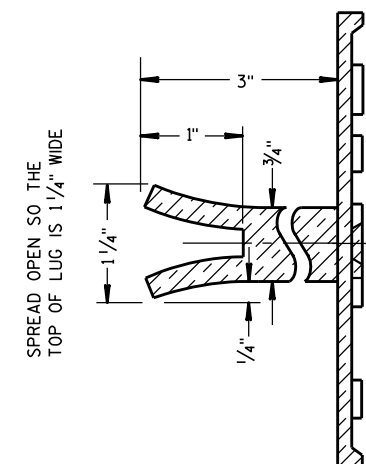
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

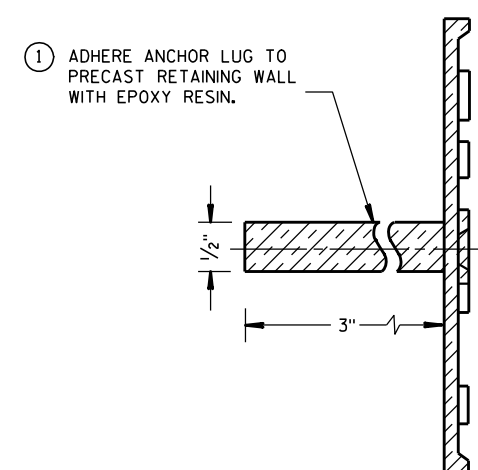
- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

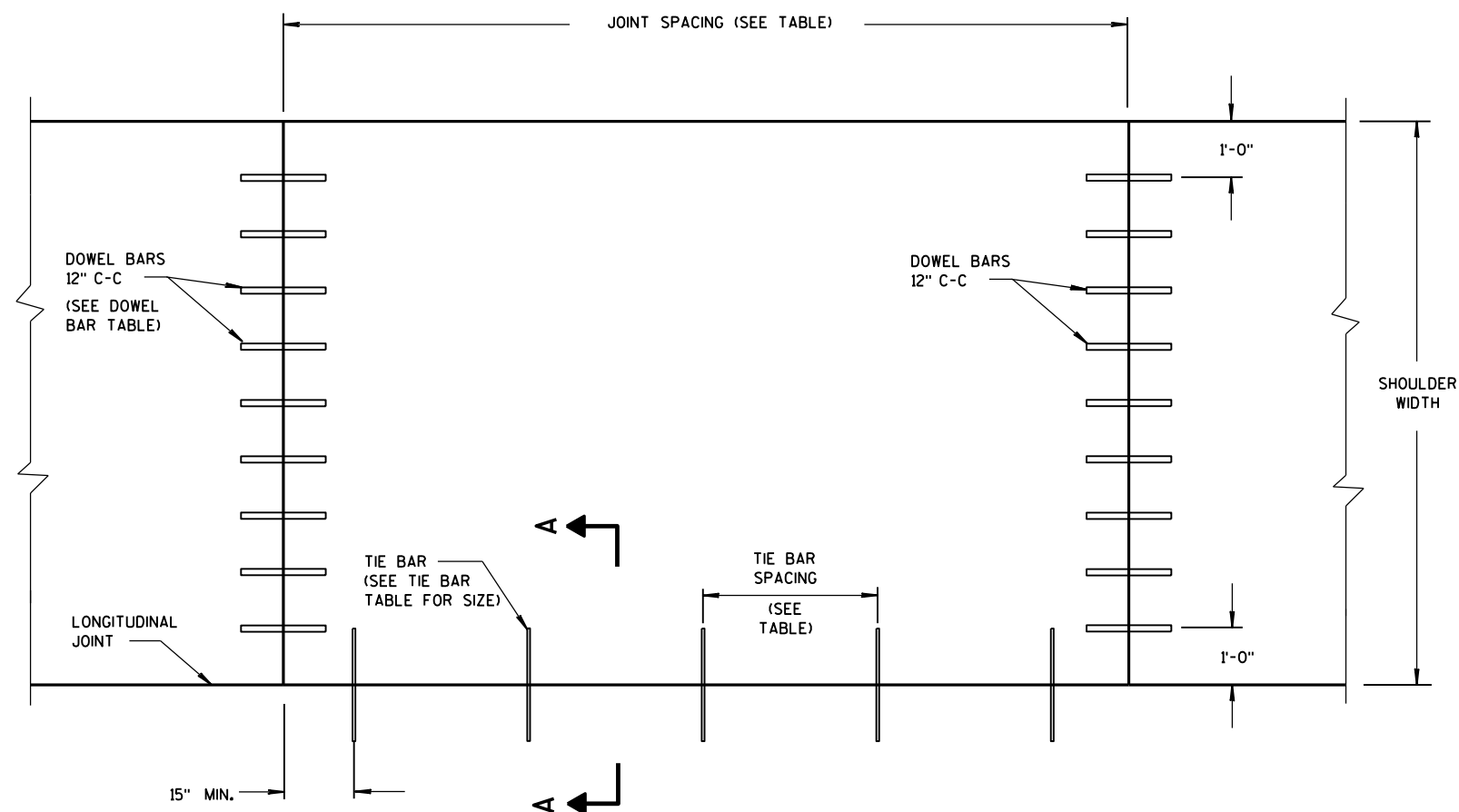
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

FHWA



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g., AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

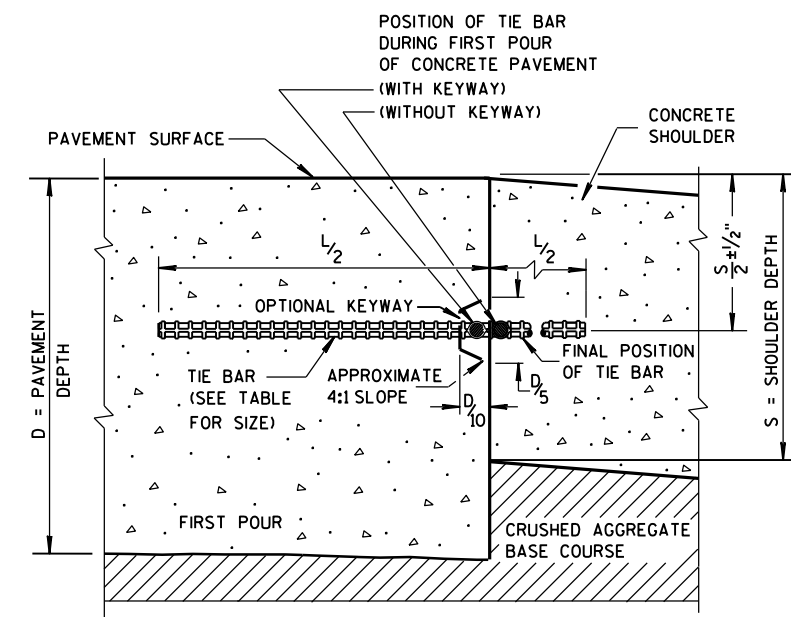
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER***	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

*** FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

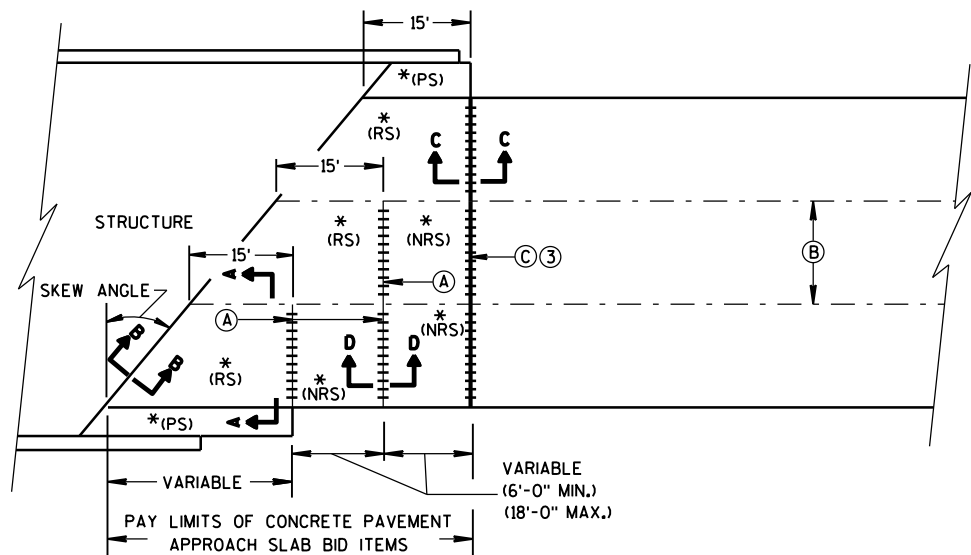
June, 2015

DATE

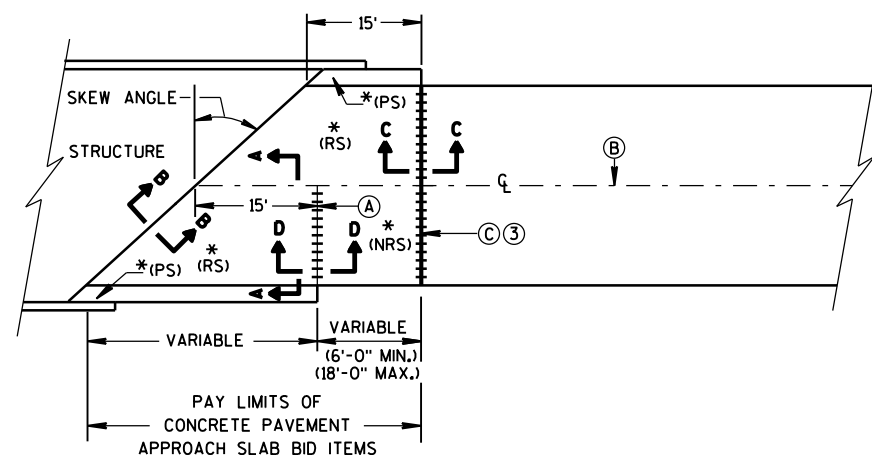
FHWA

/S/ Peter Kemp, P.E.

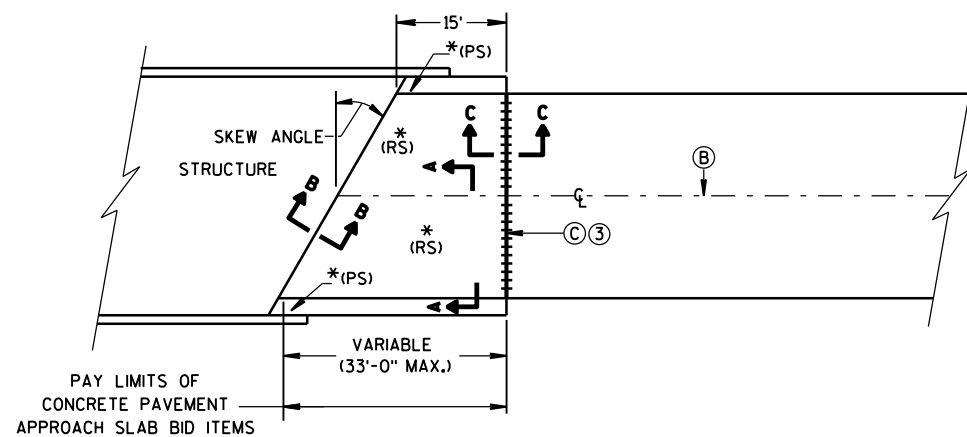
PAVEMENT SUPERVISOR



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

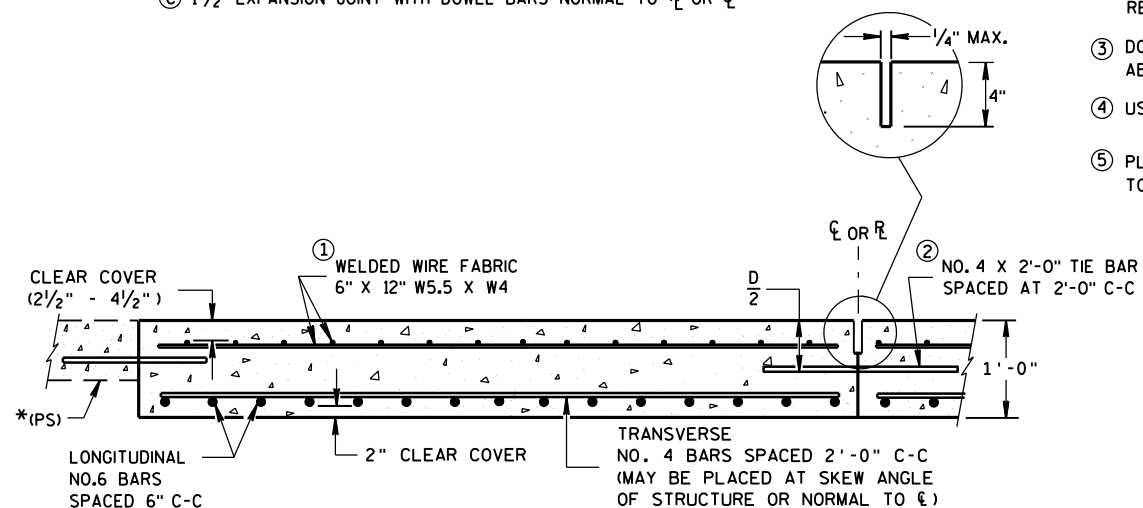


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

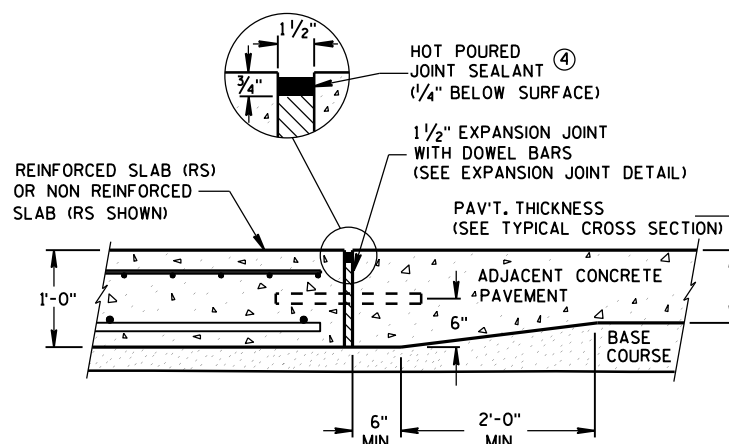
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

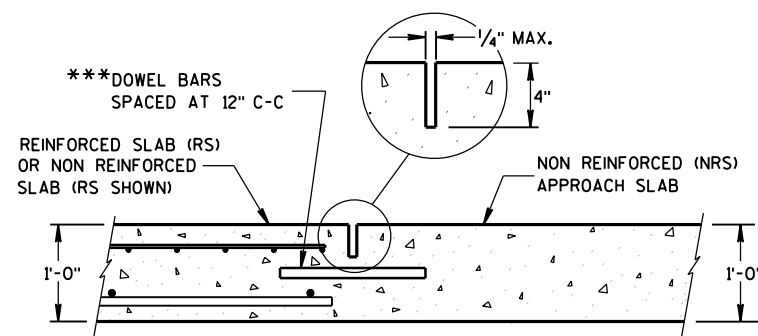
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



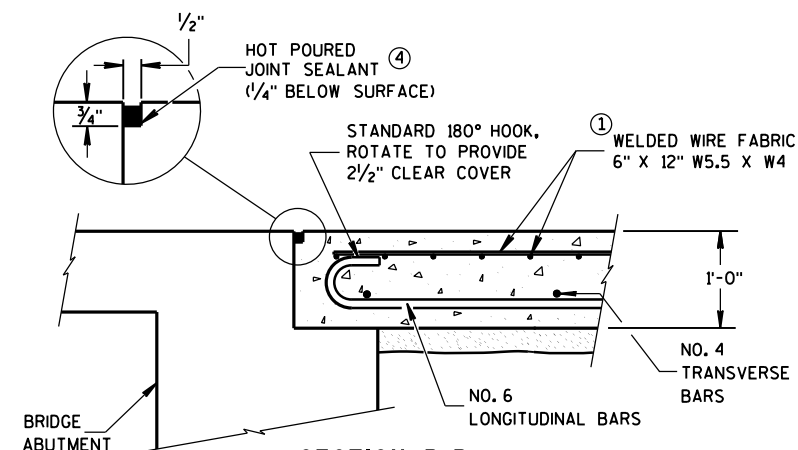
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

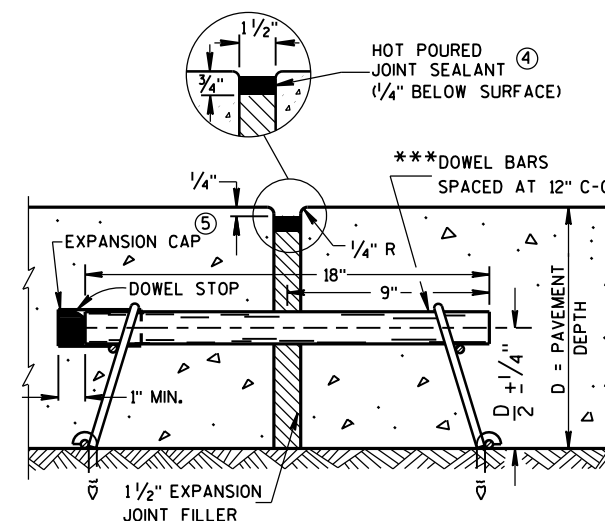
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**



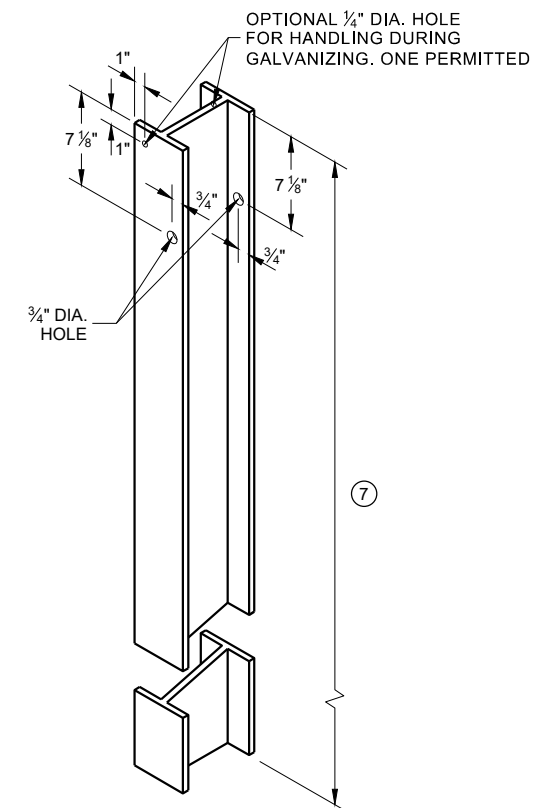
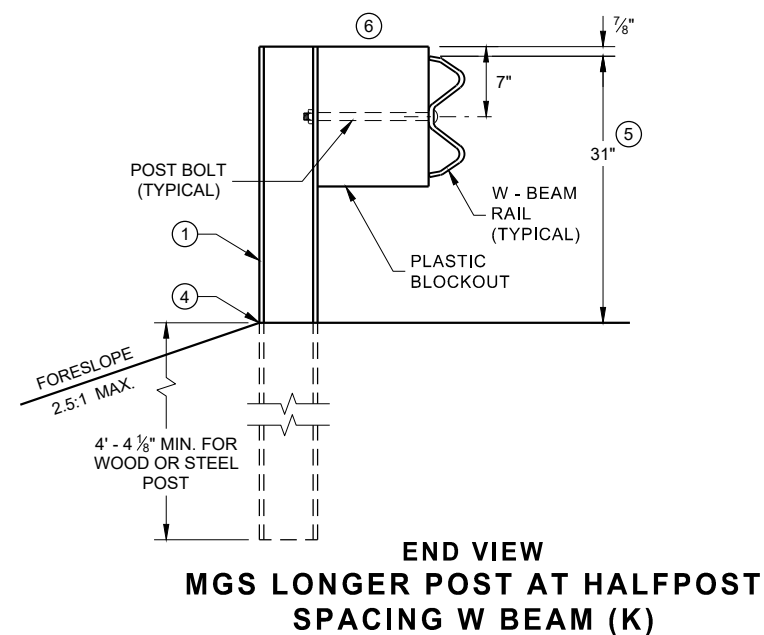
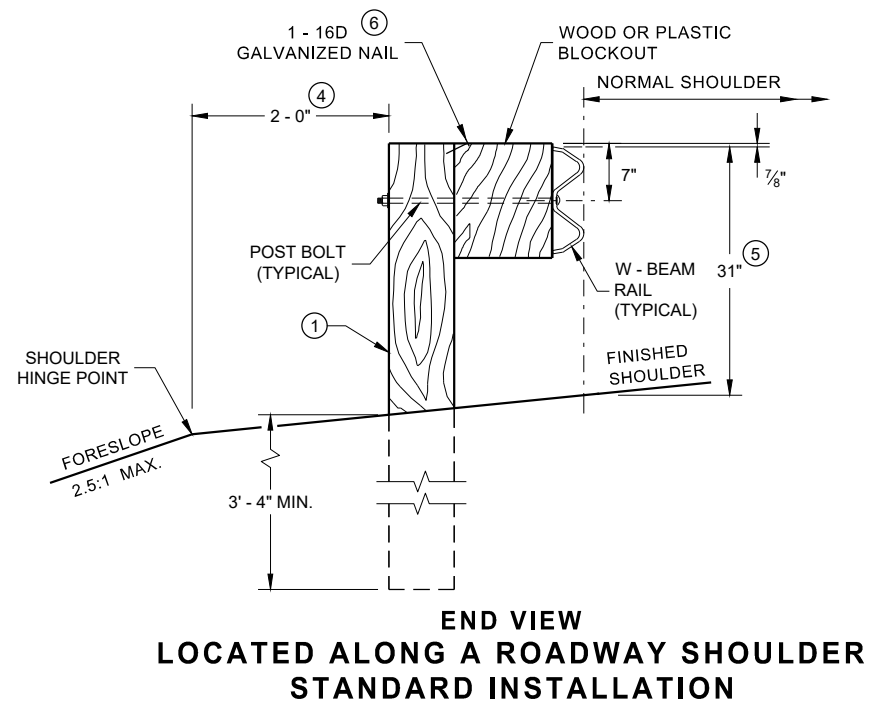
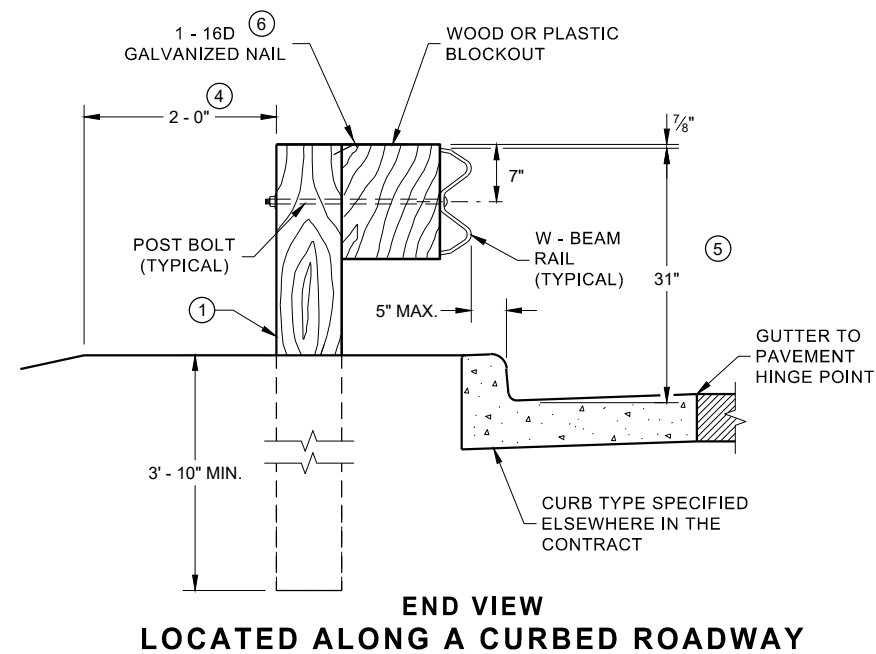
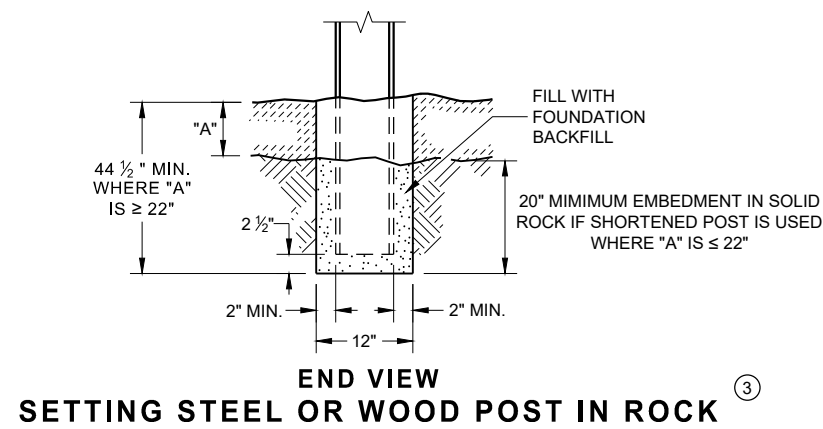
EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

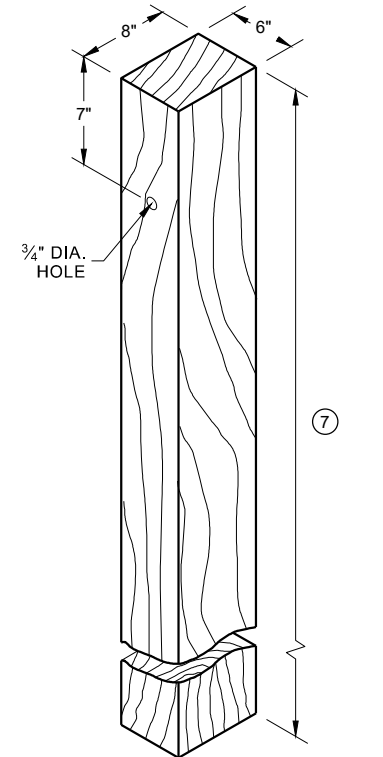
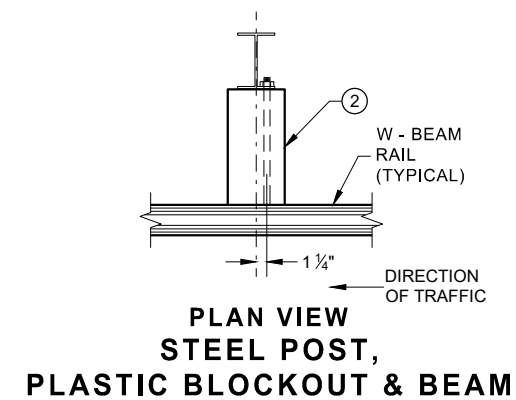
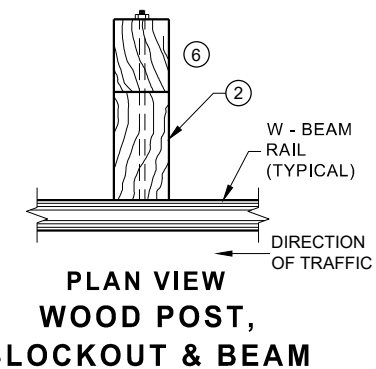
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA

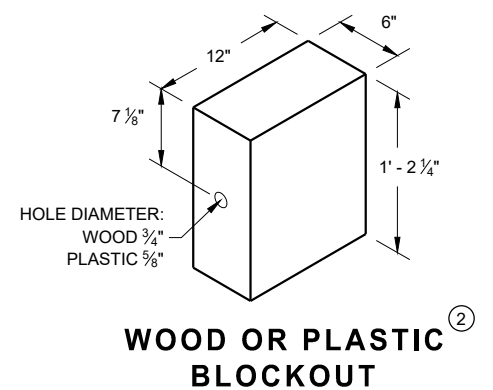
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 30 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2" INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS +1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- ⑦ TOTAL POST LENGTH FOR TYPE K IS 7' - 0".
TOTAL POST LENGTH FOR OTHER MGS TYPES IS 6' - 0".

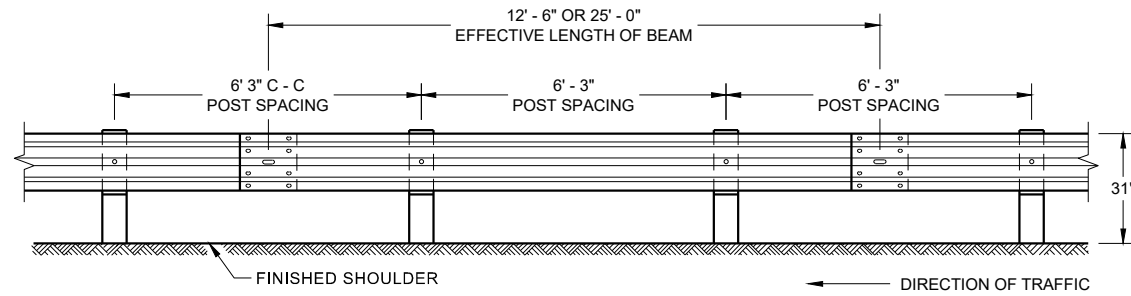


**STEEL POST & HOLE
PUNCHING DETAIL
(W 6 X 9) ①**

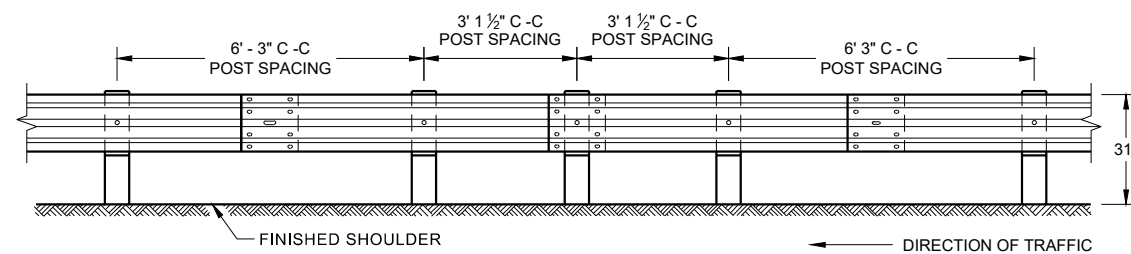


WOOD POST (6" X 8") NOMINAL ⁽¹⁾

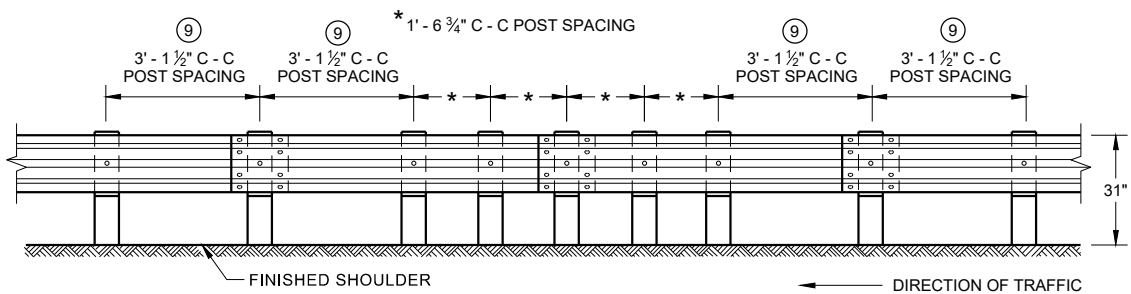




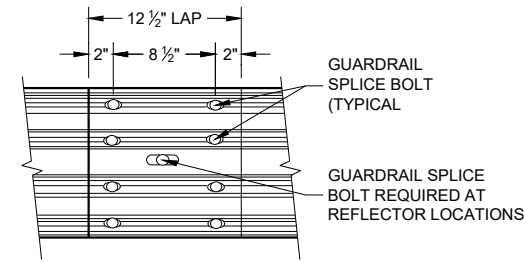
**FRONT VIEW
POST SPACING STANDARD INSTALLATION**



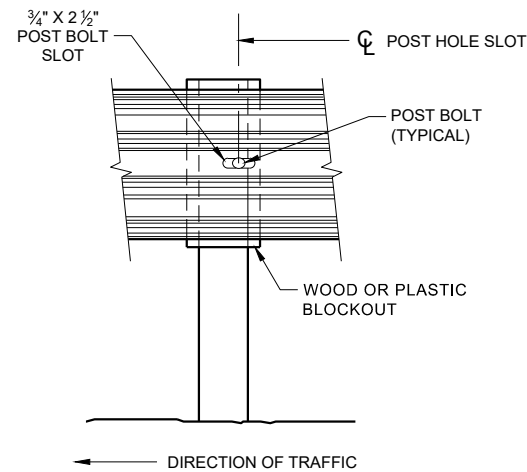
**FRONT VIEW
HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



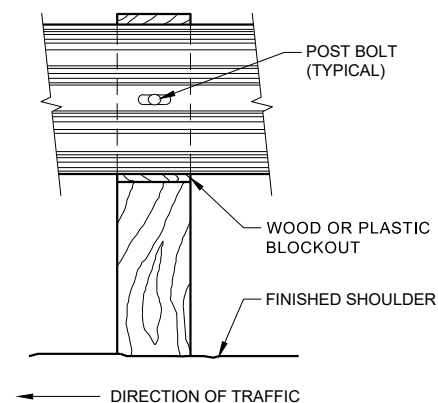
**FRONT VIEW
QUARTER POST SPACING (QS)**



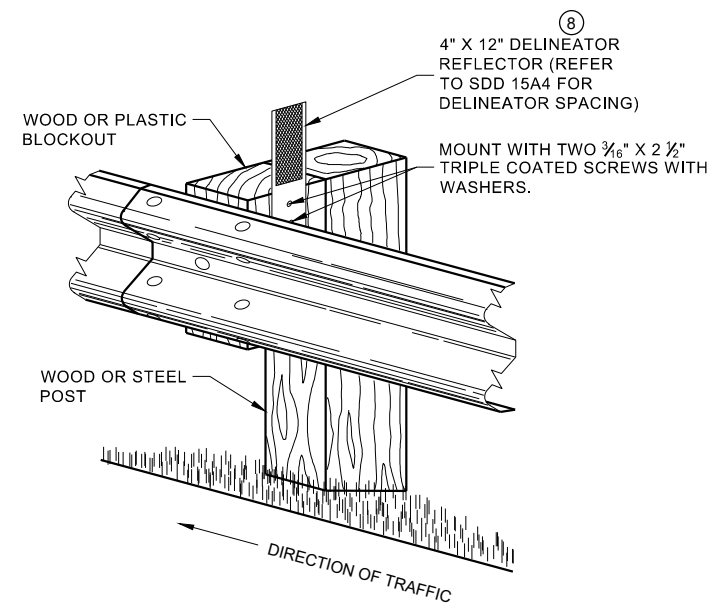
**FRONT VIEW
MID-SPAN BEAM SPLICE**



FRONT VIEW AT STEEL POST



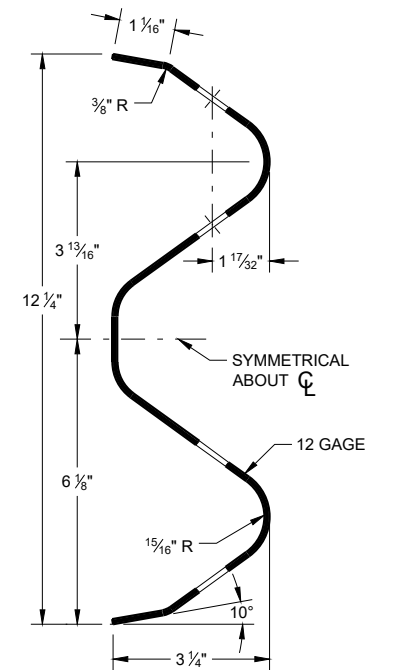
FRONT VIEW AT WOOD POST



**ONE SIDED REFLECTOR DETAIL
AND TYPICAL INSTALLATION**

GENERAL NOTES

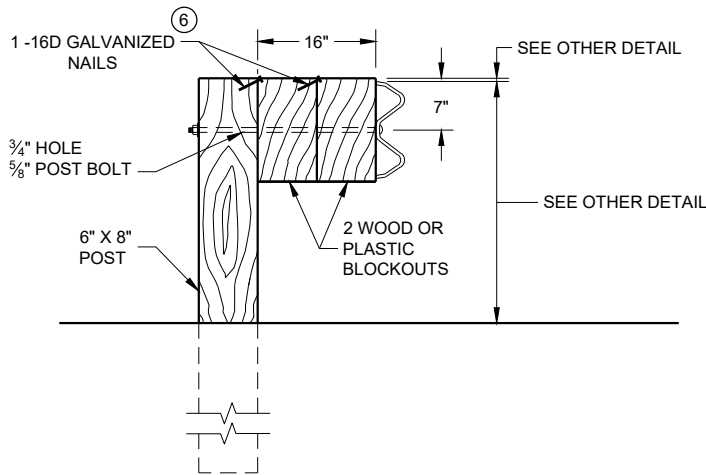
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/4" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 3/4" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

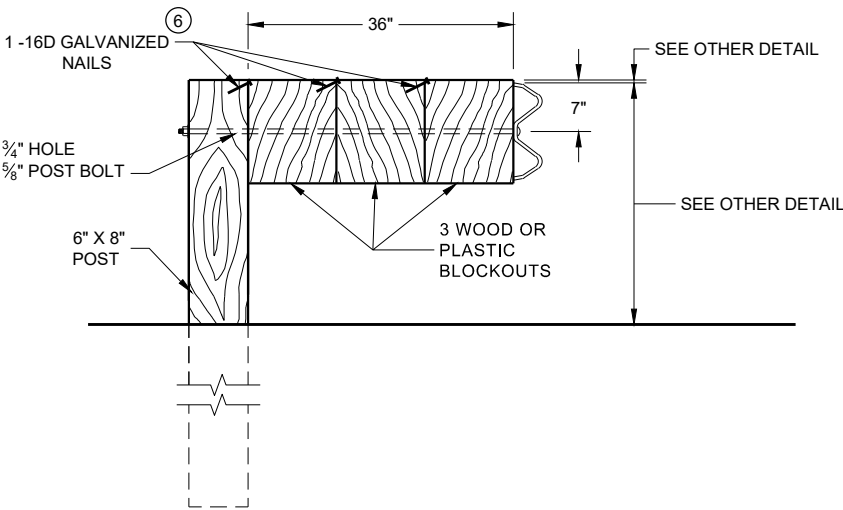
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

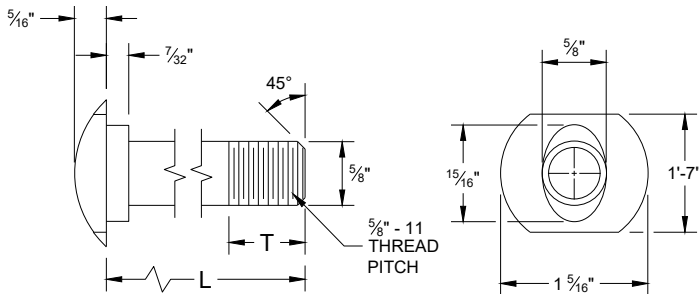
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

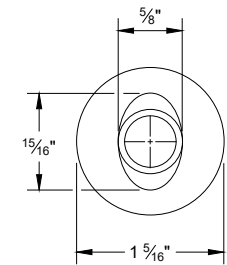
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

NOTE:
1. ALL FILLETS SHALL HAVE A MINIMUM RADIUS OF 3/16".
2. IF THE BOLT EXTENDS MORE THAN 1/4" FROM THE NUT THE BOLT SHOULD BE TRIMMED BACK.

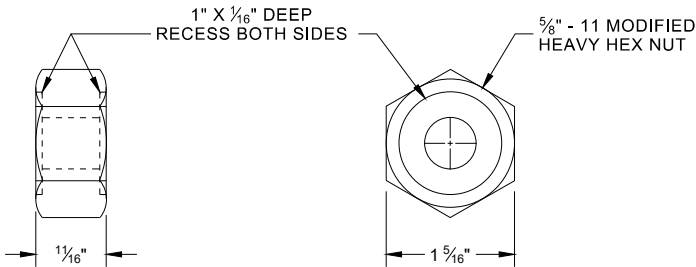


POST BOLT TABLE

L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"

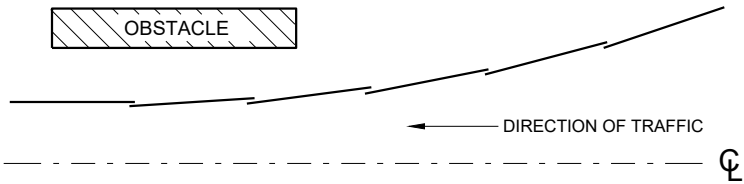


ALTERNATE BOLT HEAD

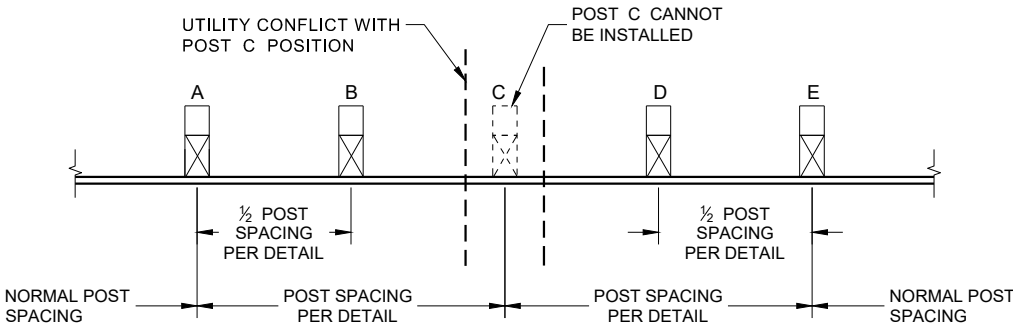


POST BOLT, SPLICE BOLT AND RECESS NUT

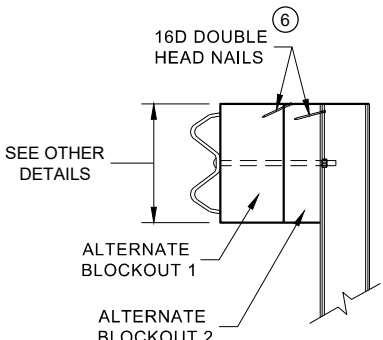
6 WHEN USING STEEL POST AD WOOD BLOCKOUTS, INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



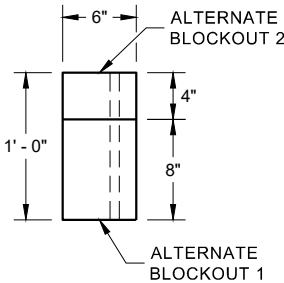
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW

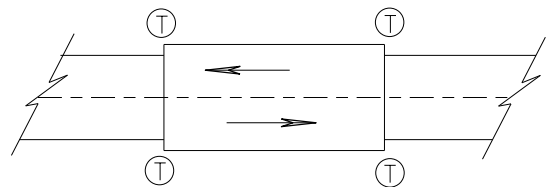


PLAN VIEW

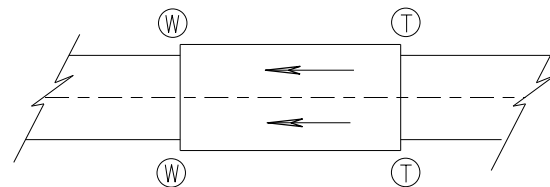
ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

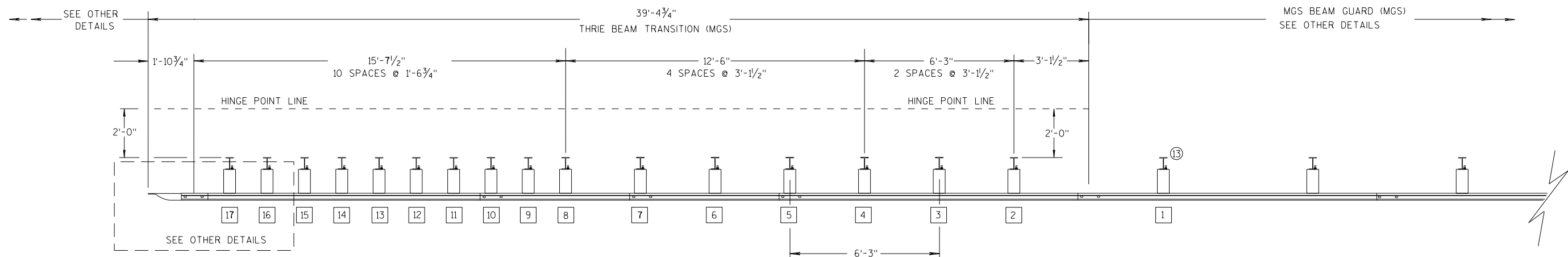
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

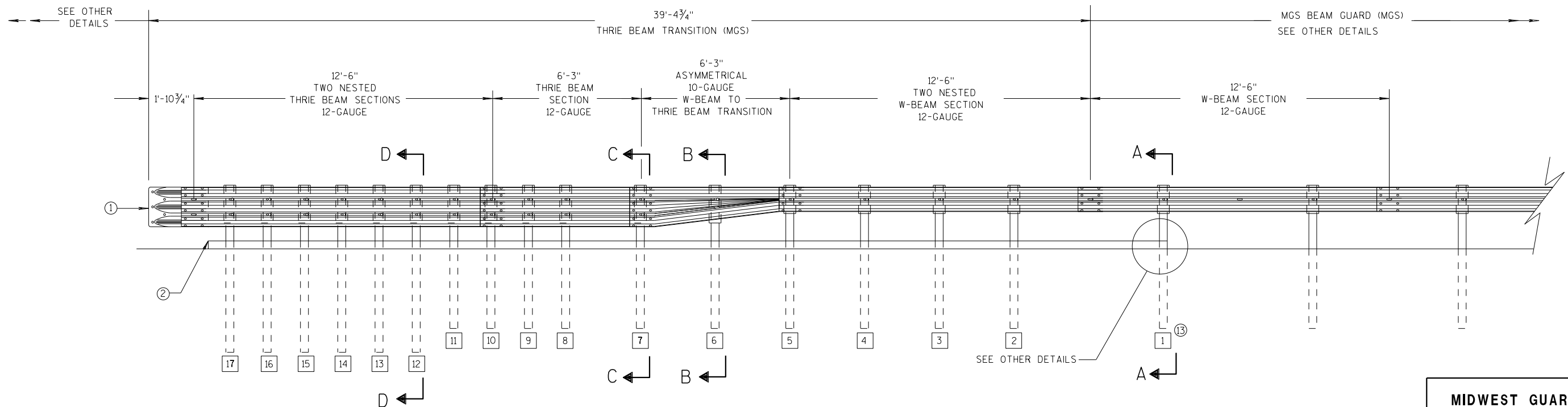
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

POST 2 THROUGH 17 USES STEEL POST ONLY

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD14B42



PLAN VIEW



ELEVATION VIEW

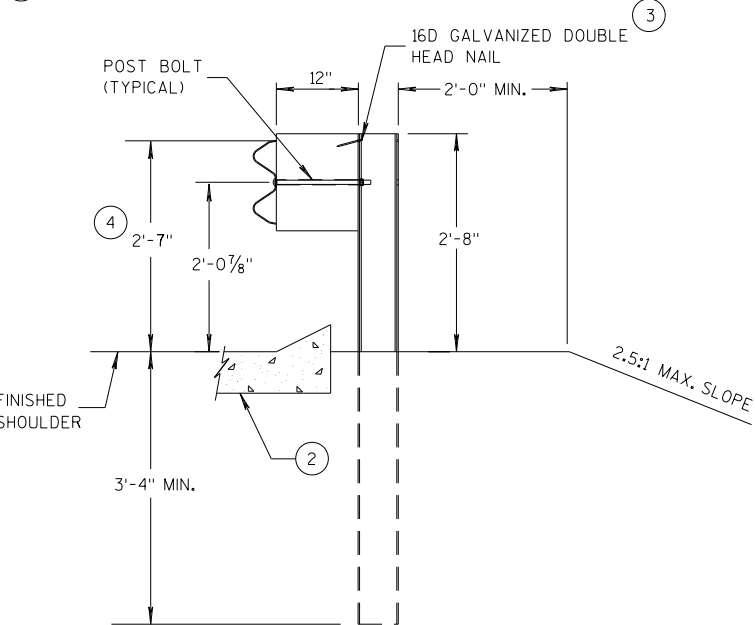
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

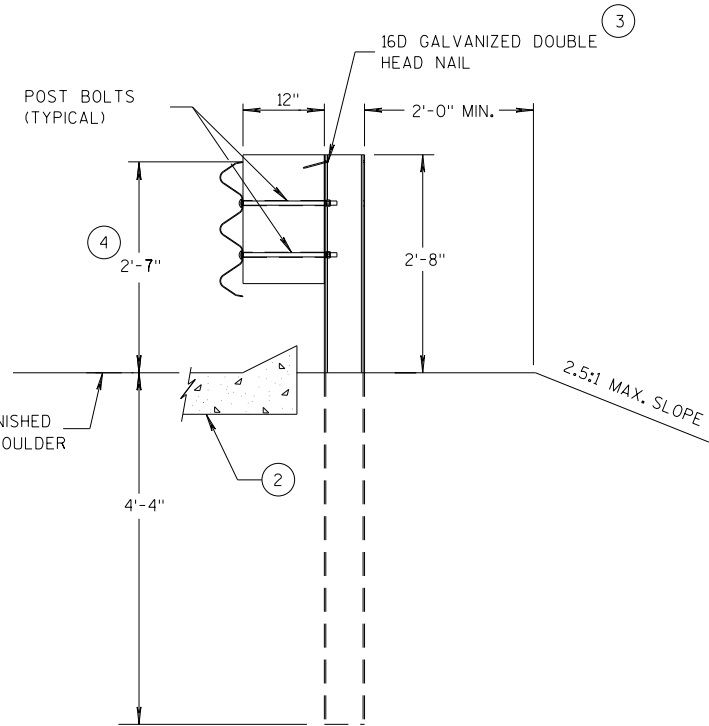
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

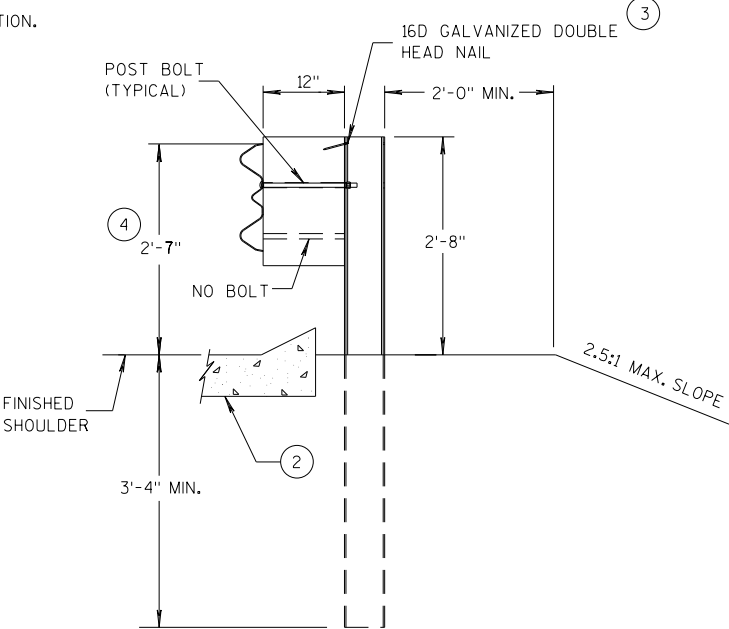
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".
- 13 STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42



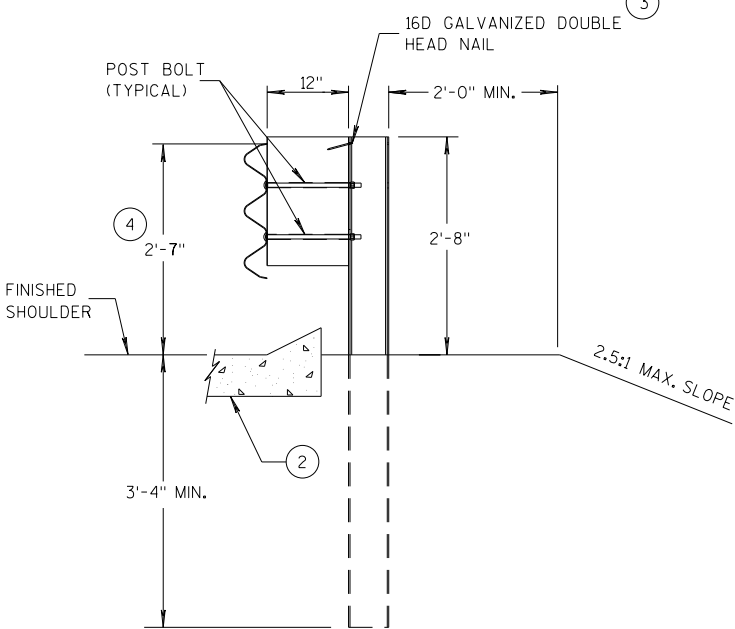
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

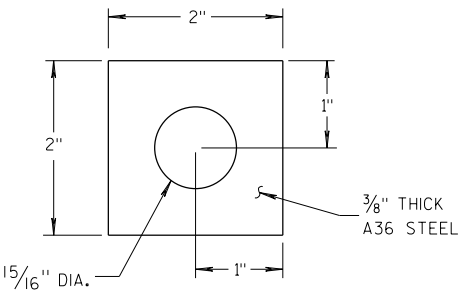
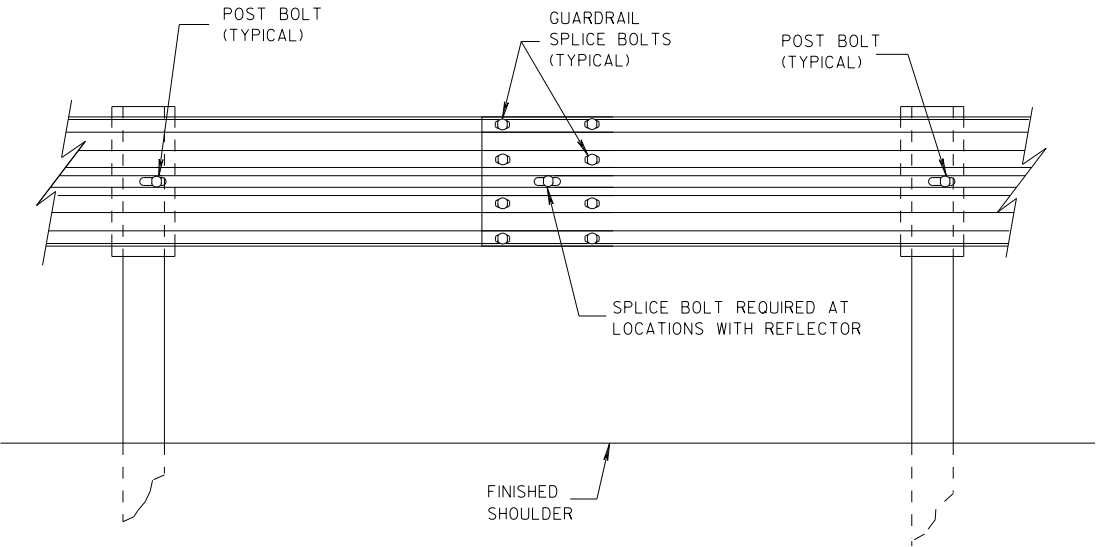
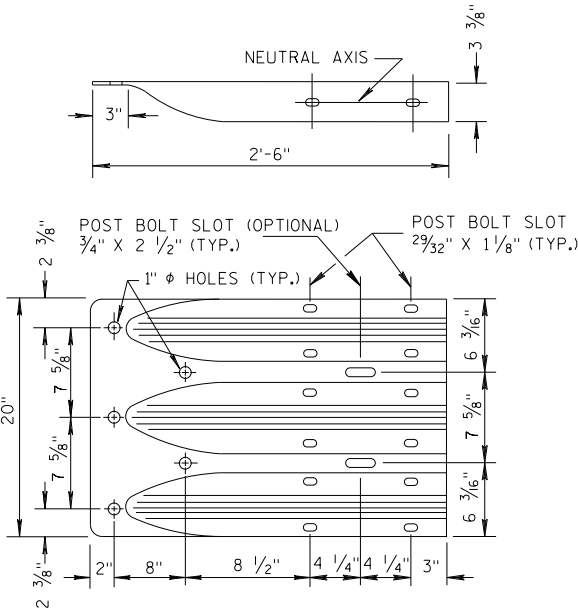


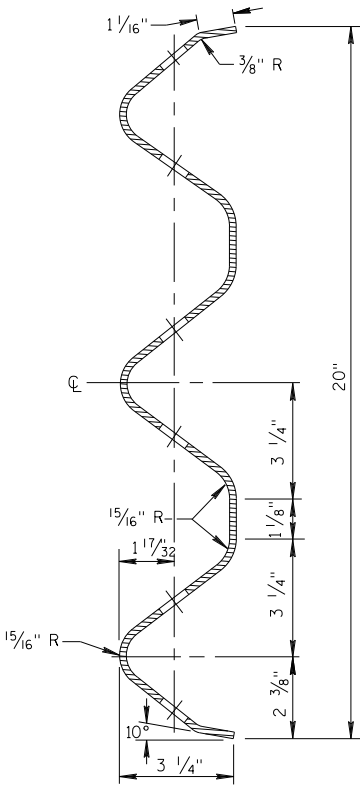
PLATE WASHER DETAIL



SPlice DETAIL



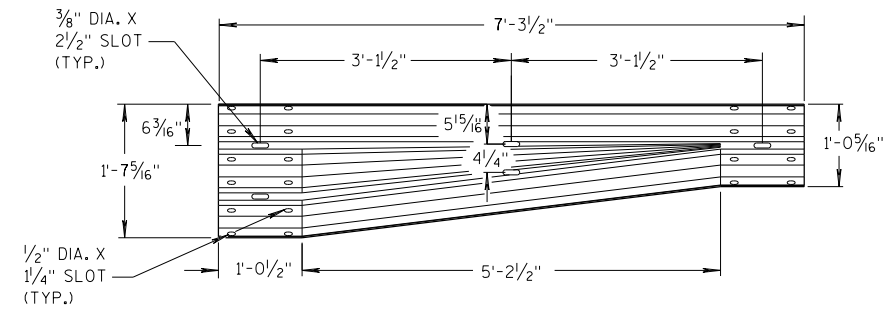
THRIE BEAM
TERMINAL CONNECTOR



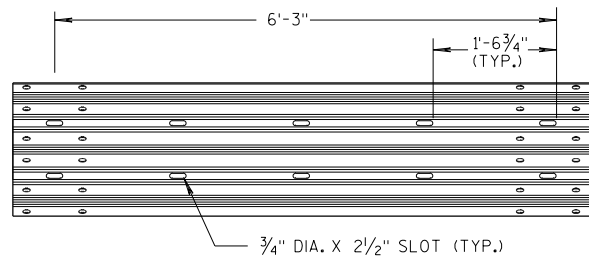
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

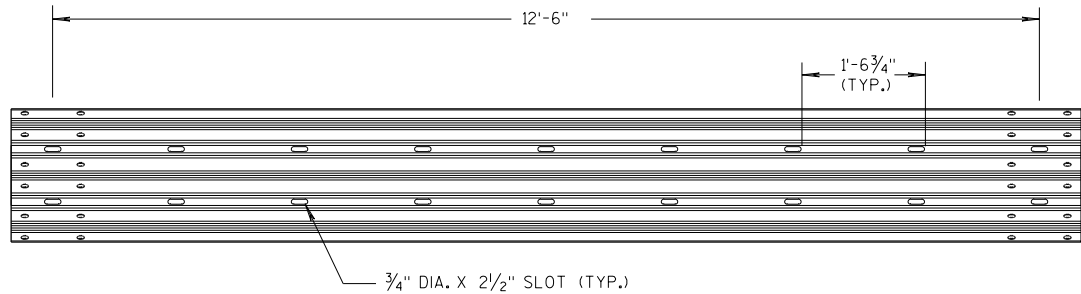
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



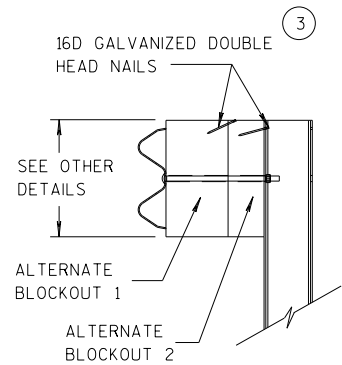
W-BEAM TO THRIE BEAM TRANSITION SECTION



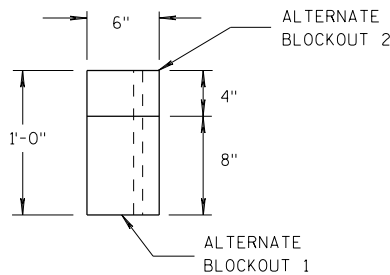
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

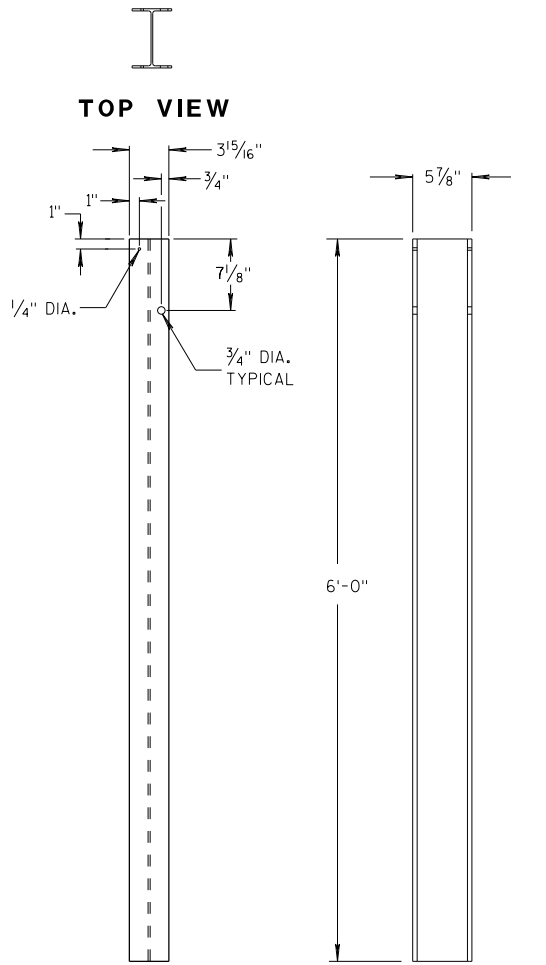


SIDE VIEW



TOP VIEW

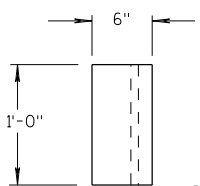
ALTERNATE WOOD BLOCKOUT DETAIL



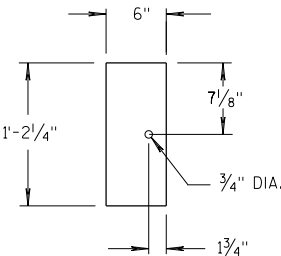
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

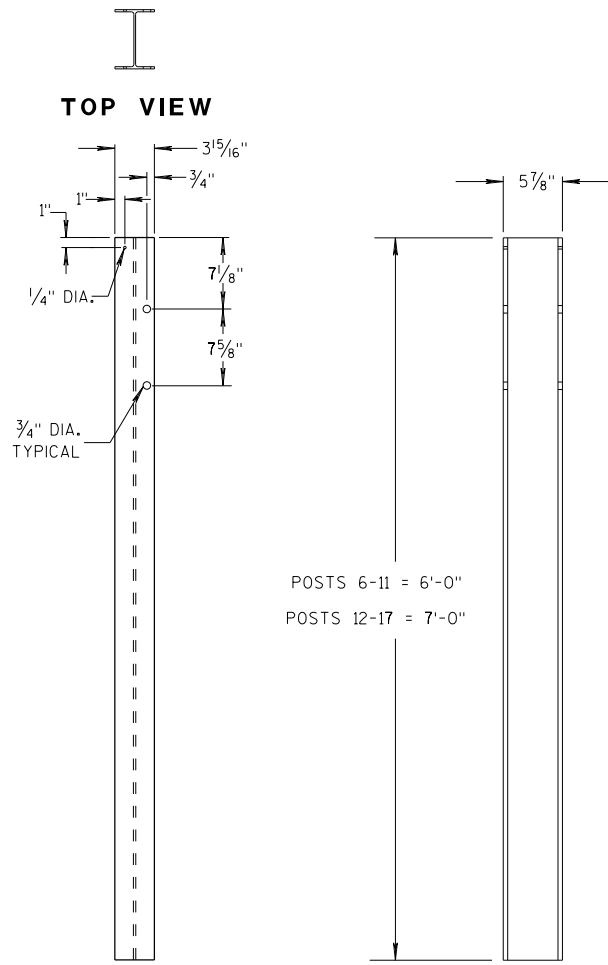


TOP VIEW



FRONT VIEW

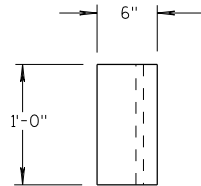
BLOCKOUT POSTS 1-5



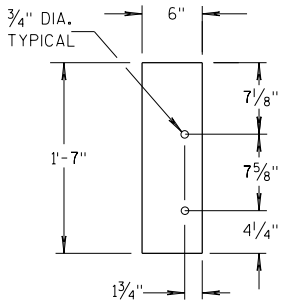
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

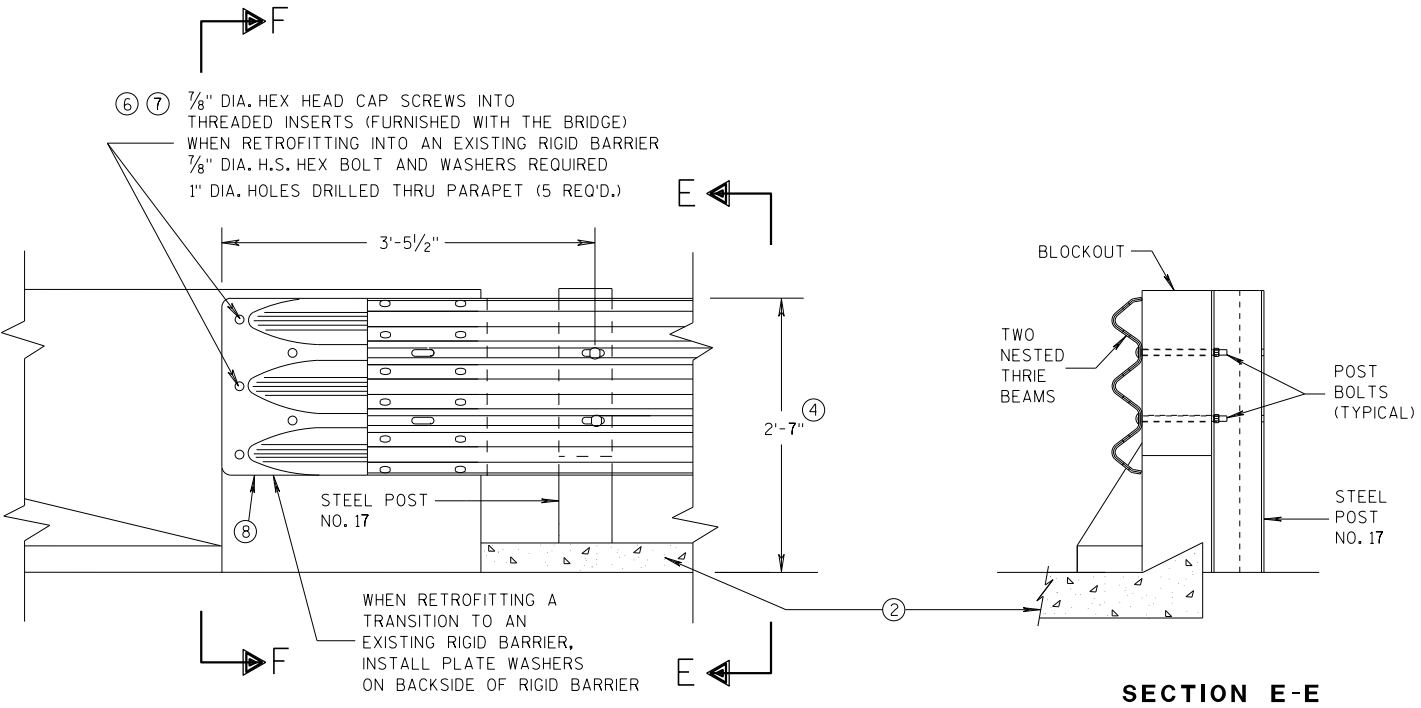
③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

⑬ STEEL OR WOOD POST IS ACCEPTABLE AT POST 1. SEE SDD 14B42.

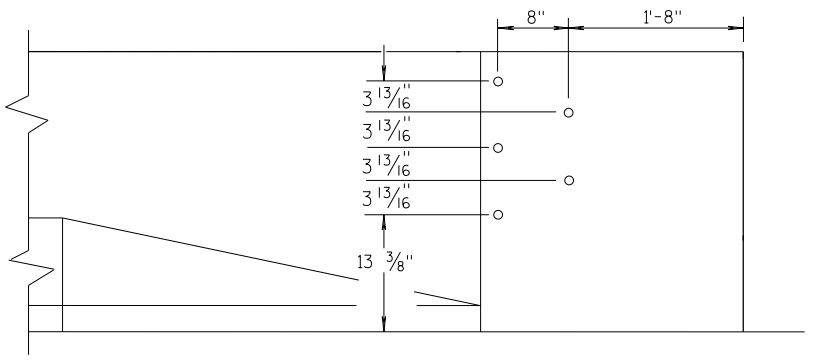
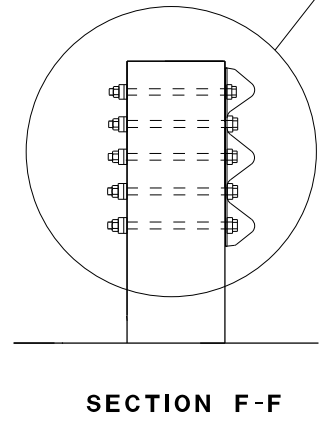
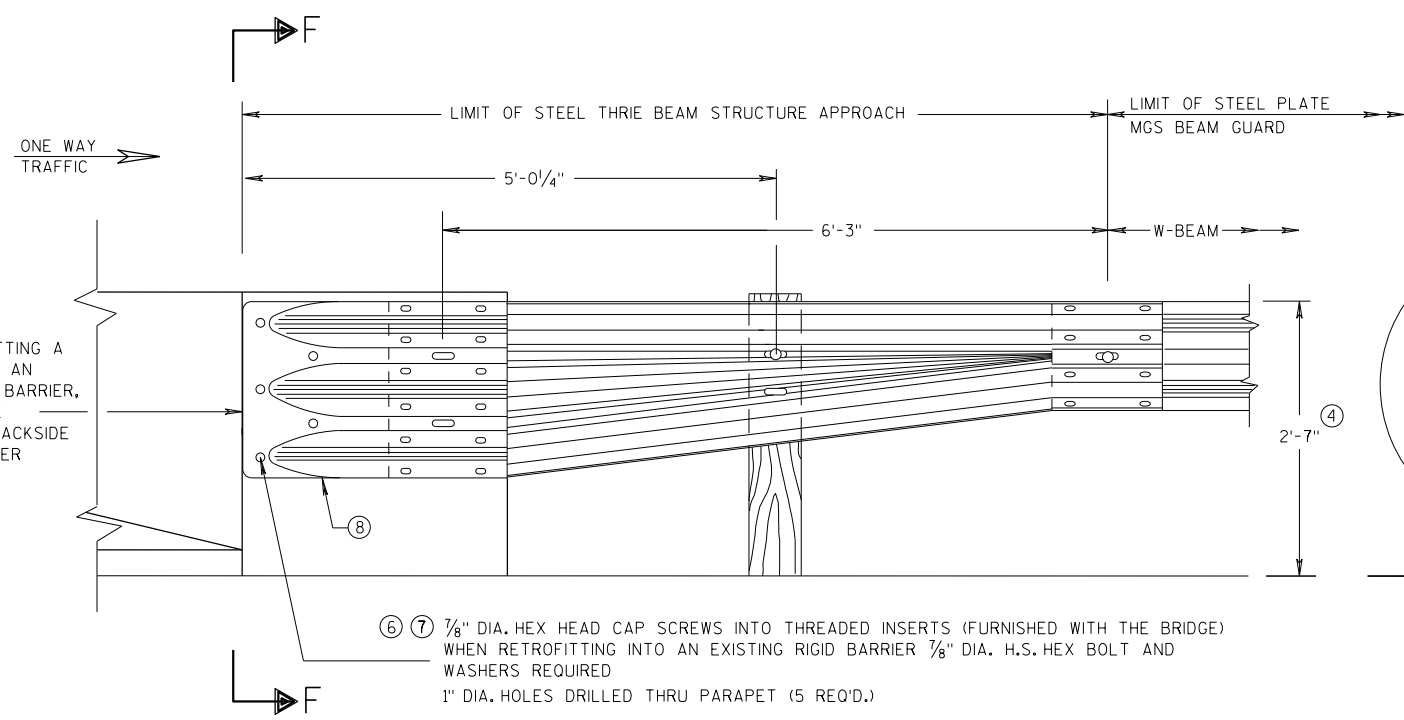
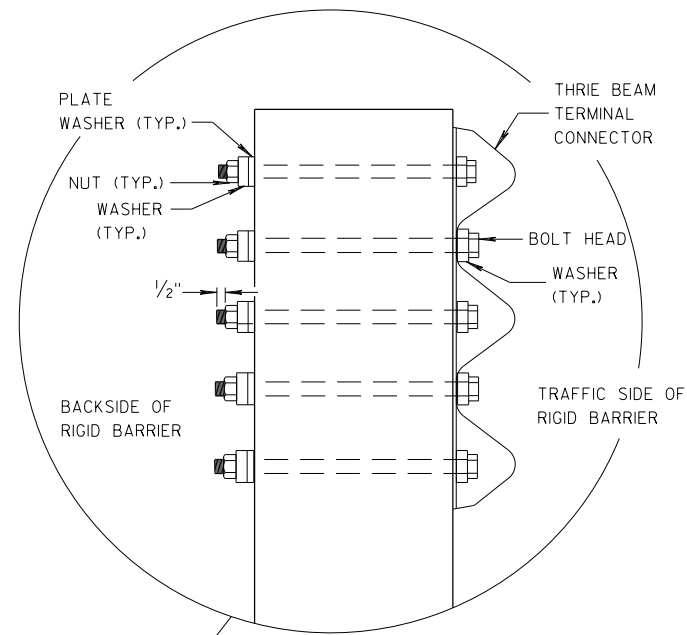
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

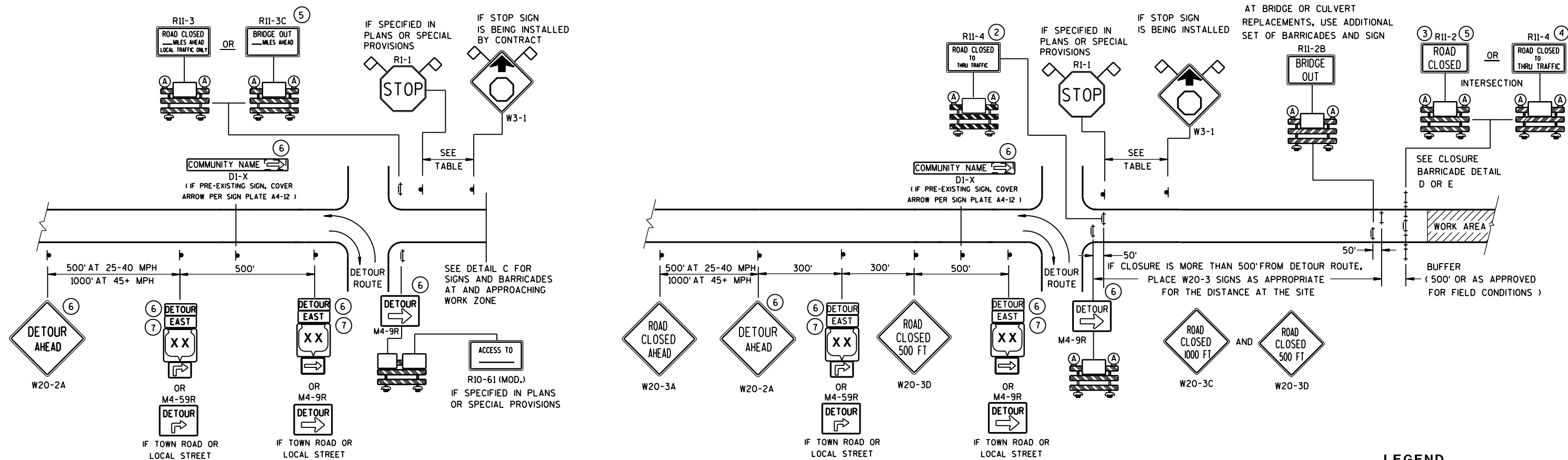


GENERAL NOTES

- THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



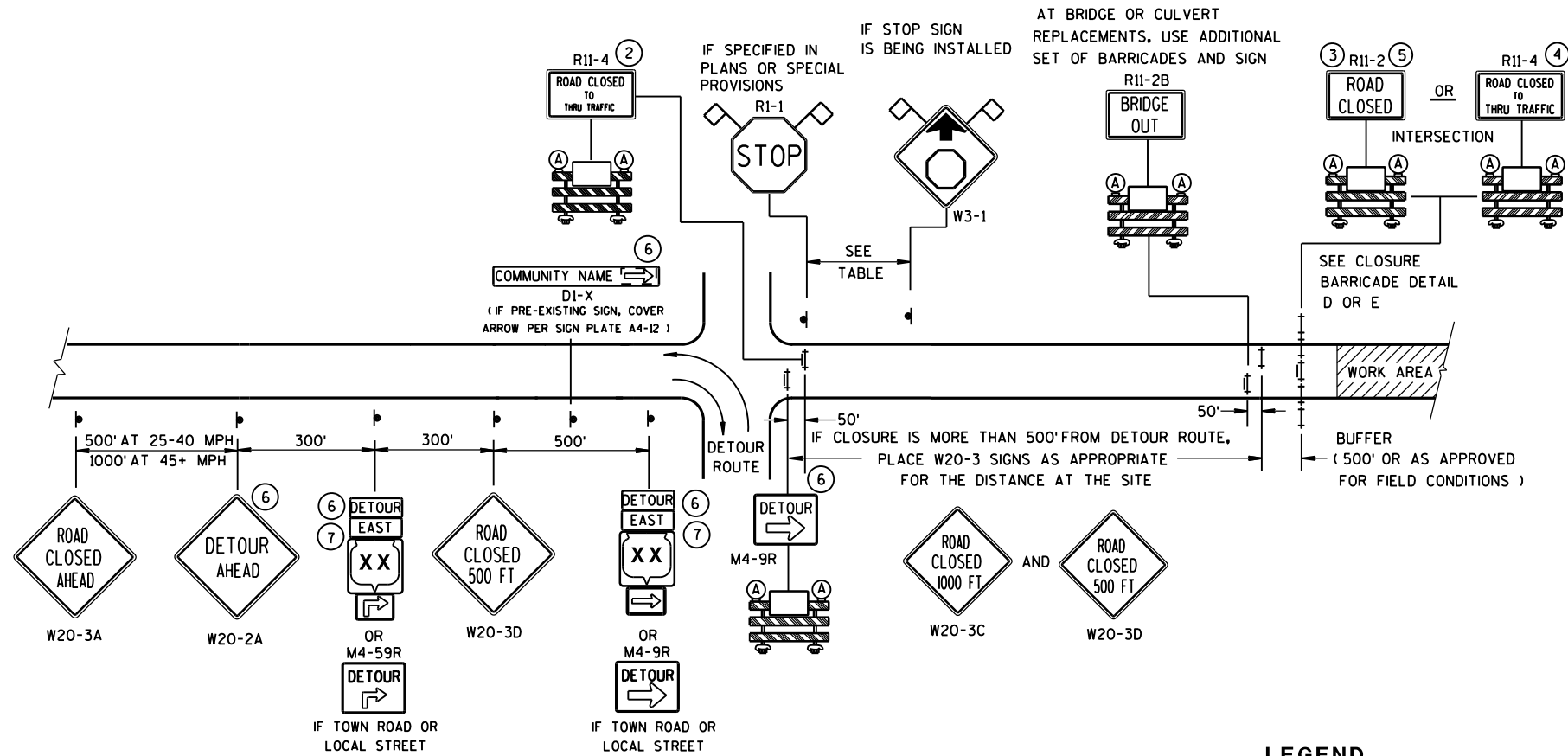
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 07/2018 DATE FHWA	/S/ Rodney Taylor ROADWAY STANDARDS DEVELOPMENT UNIT SUPERVISOR



DETAIL A

MAINLINE CLOSURE WITH POSTED DETOUR

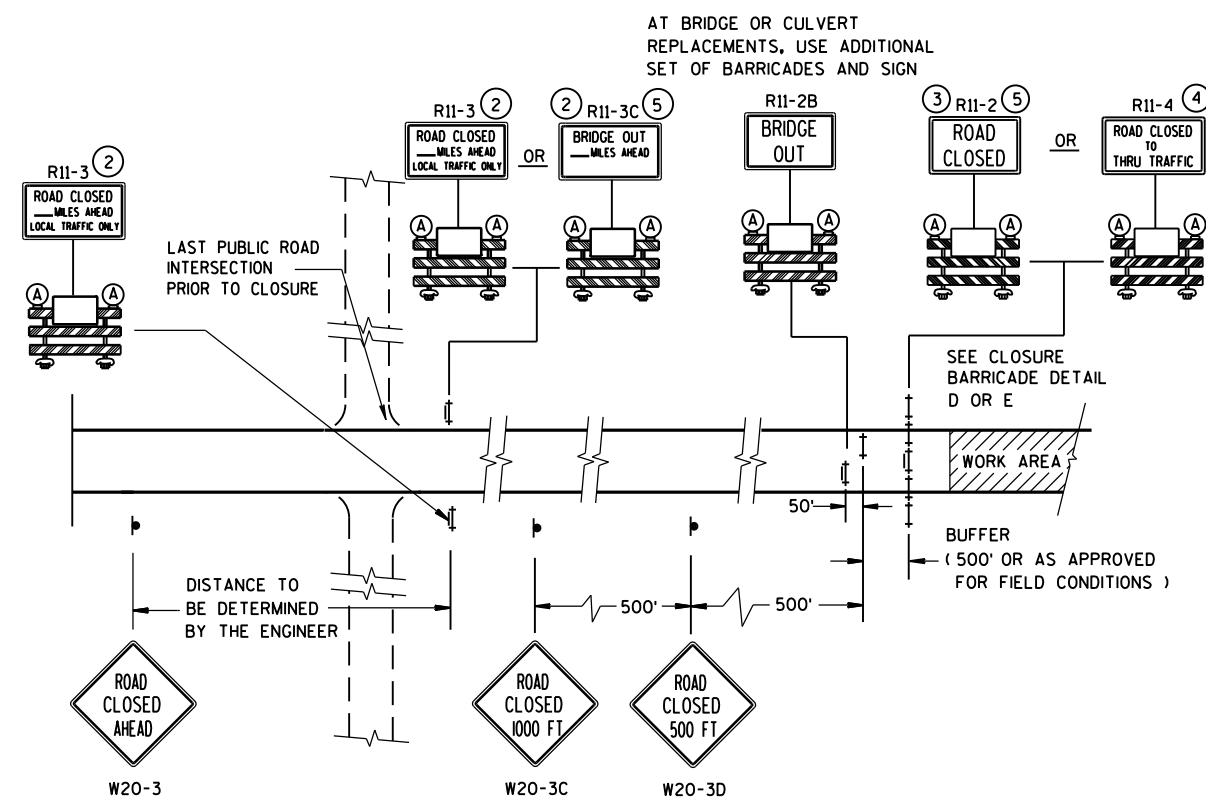
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B










MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

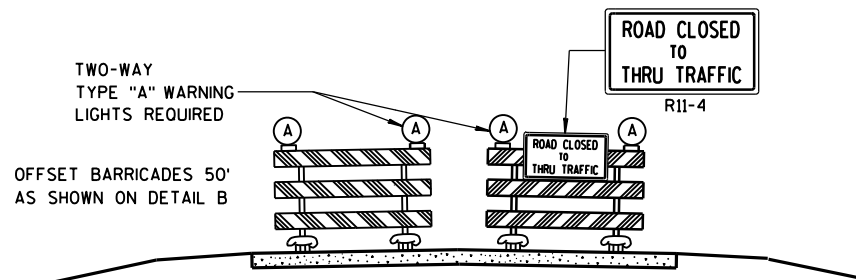
- ## LEGEND
- | | |
|---|---------------------------------------|
|  | SIGN ON PERMANENT SUPPORT |
|  | TYPE III BARRICADE |
|  | TYPE III BARRICADE WITH ATTACHED SIGN |
|  | TYPE "A" WARNING LIGHT (FLASHING) |
|  | WORK AREA |
|  | M4-8
M3-X |
|  | MI-4 OR COUNTY XX OR MI-6 |
|  | M05-1 OR M06-1 |
|  | FLAGS, 16" X 16" MIN., (ORANGE) |

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

<p>BARRICADES AND SIGNS FOR MAINLINE CLOSURES</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p><u>Sept. 2015</u></p> <p><u>DATE</u></p>	<p><u>/S/ Peter Amakobe Atepe</u></p> <p>STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER</p>
<p>FHWA</p>	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

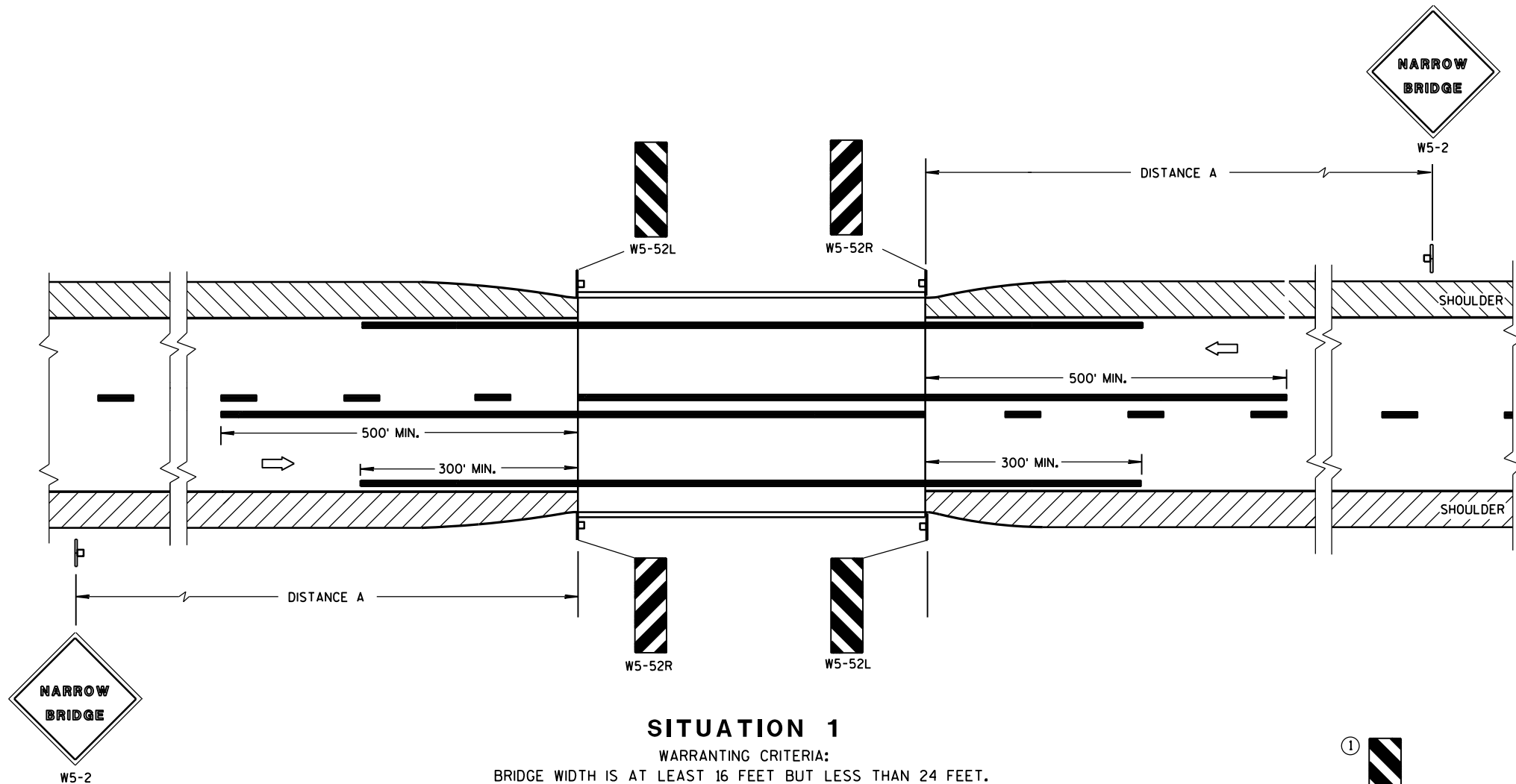
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

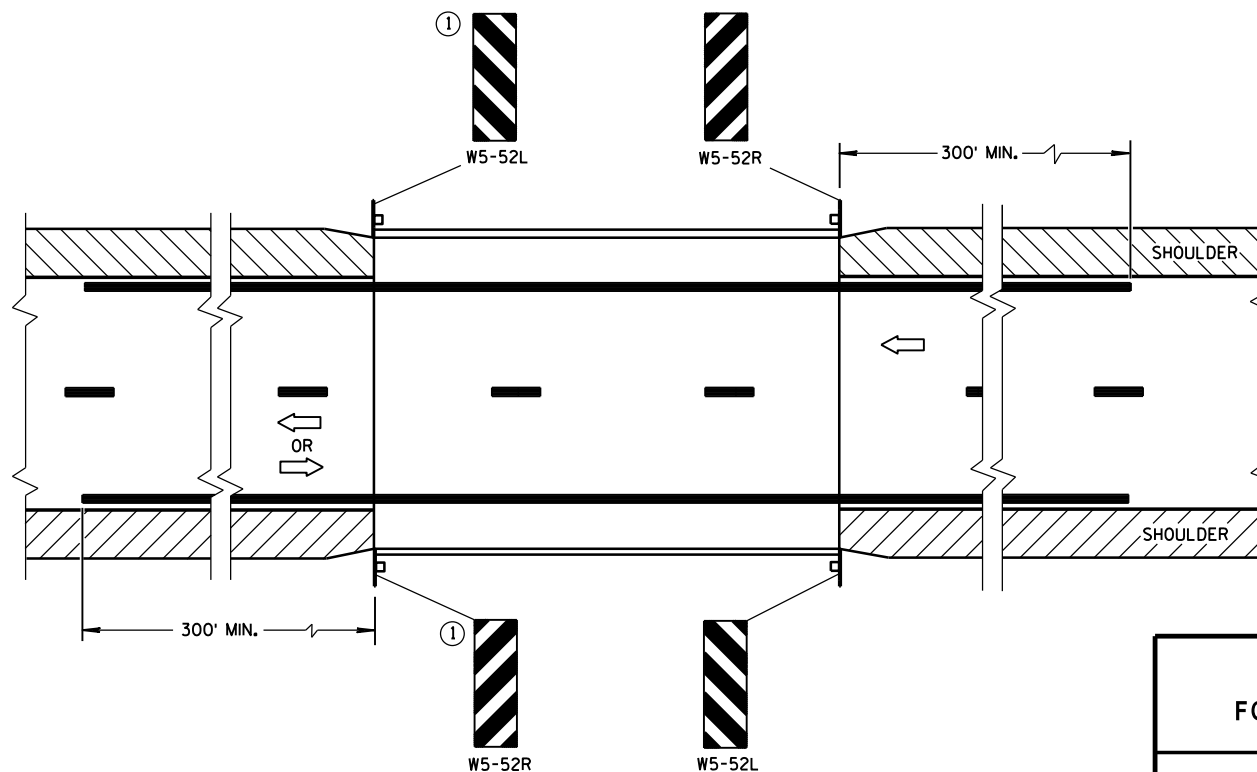
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

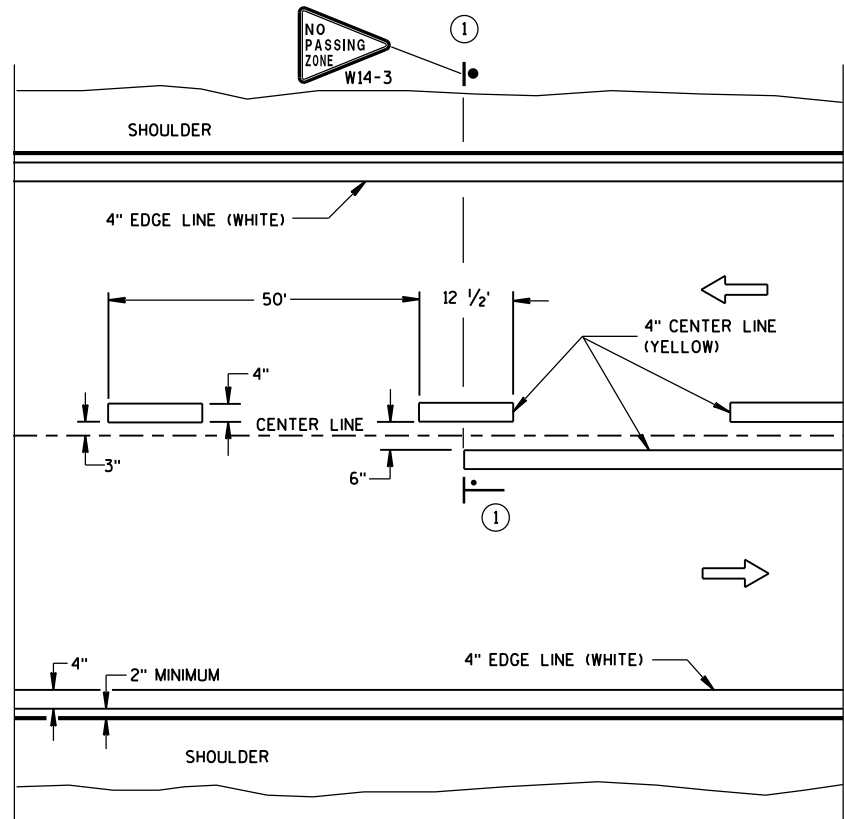
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

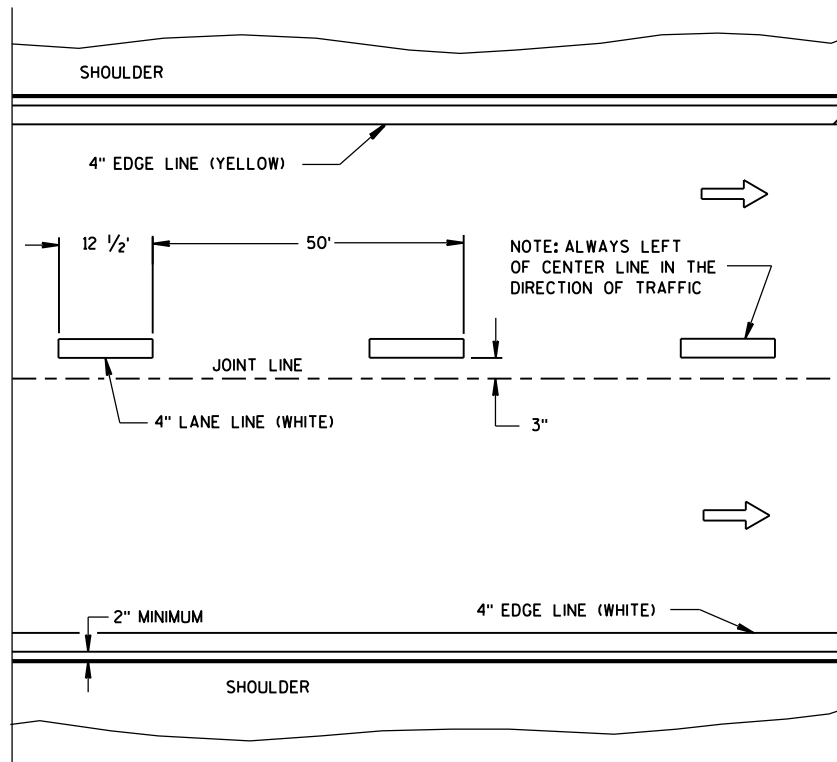
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

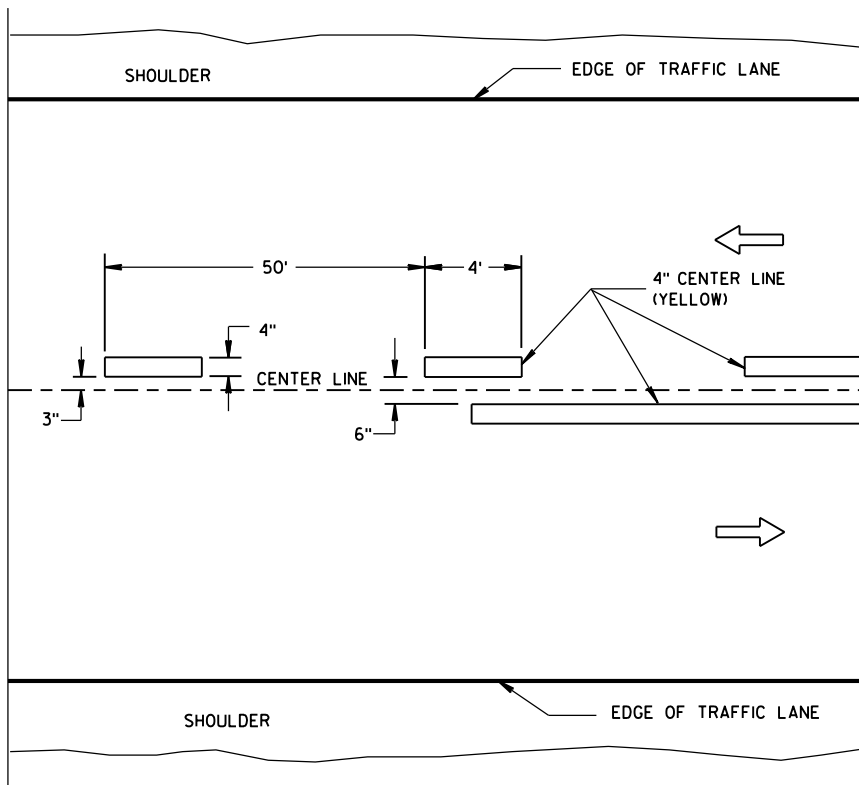


TWO WAY TRAFFIC

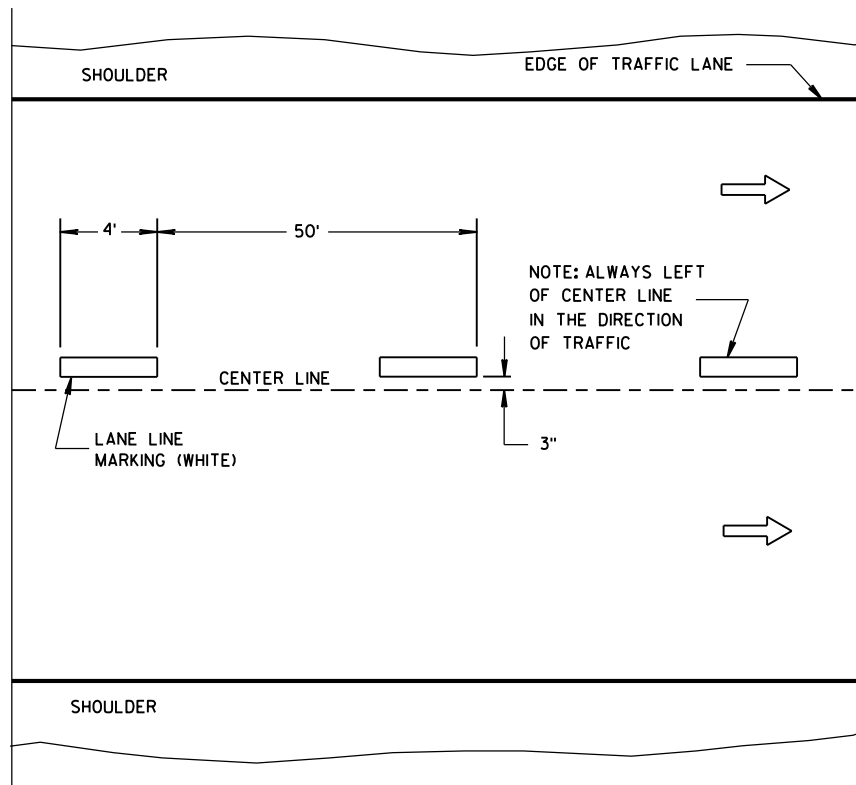


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

LEGEND

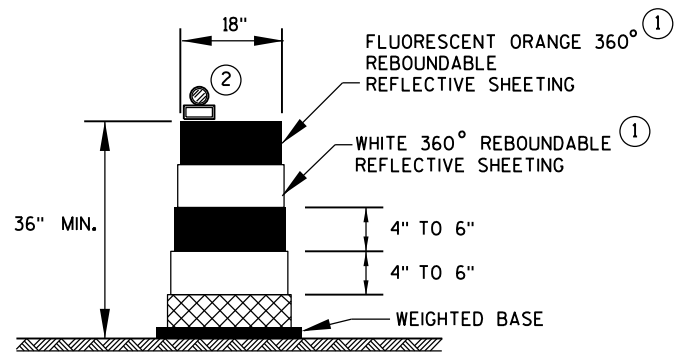
—●— "T" MARKING

● POST MOUNTED SIGN

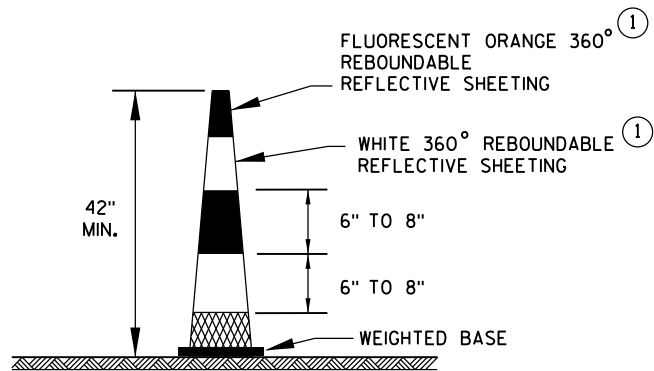
LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



DRUM

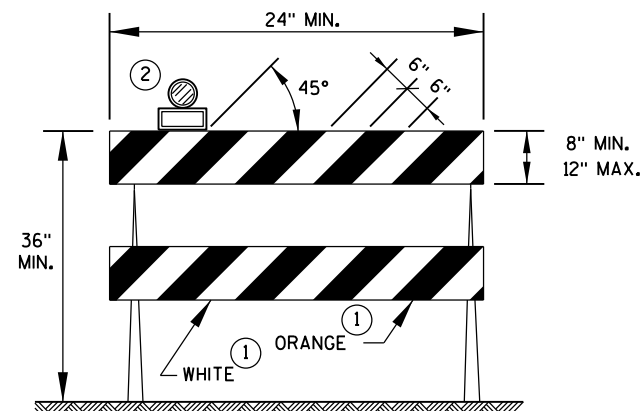


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

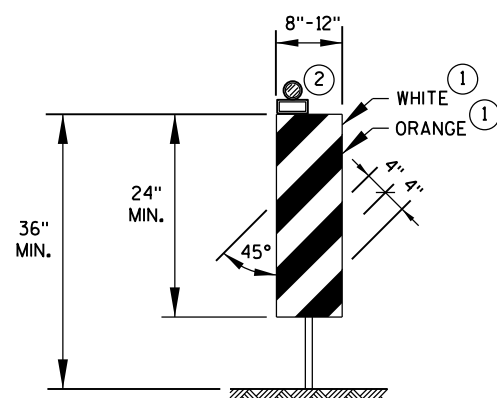
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



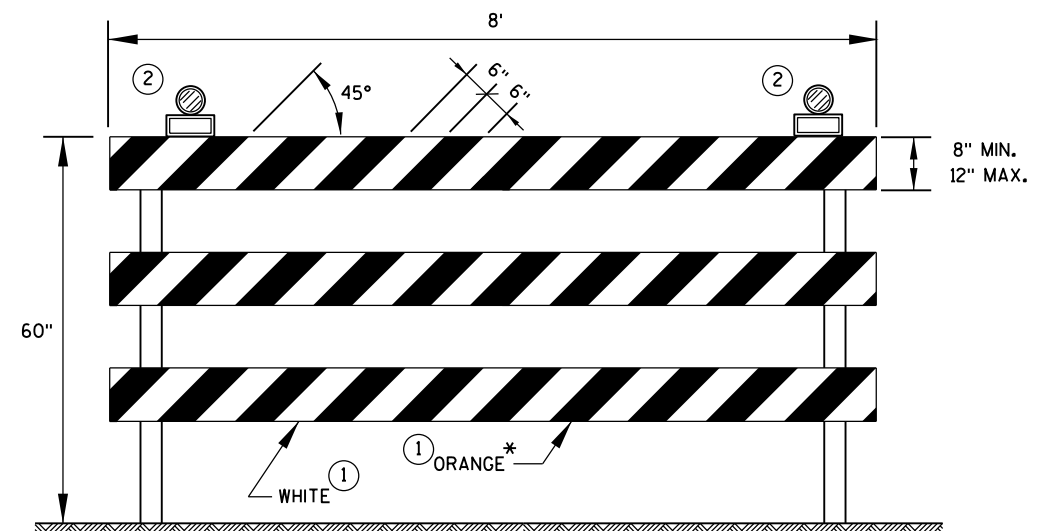
TYPE 2 BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED.
ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE 3 BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

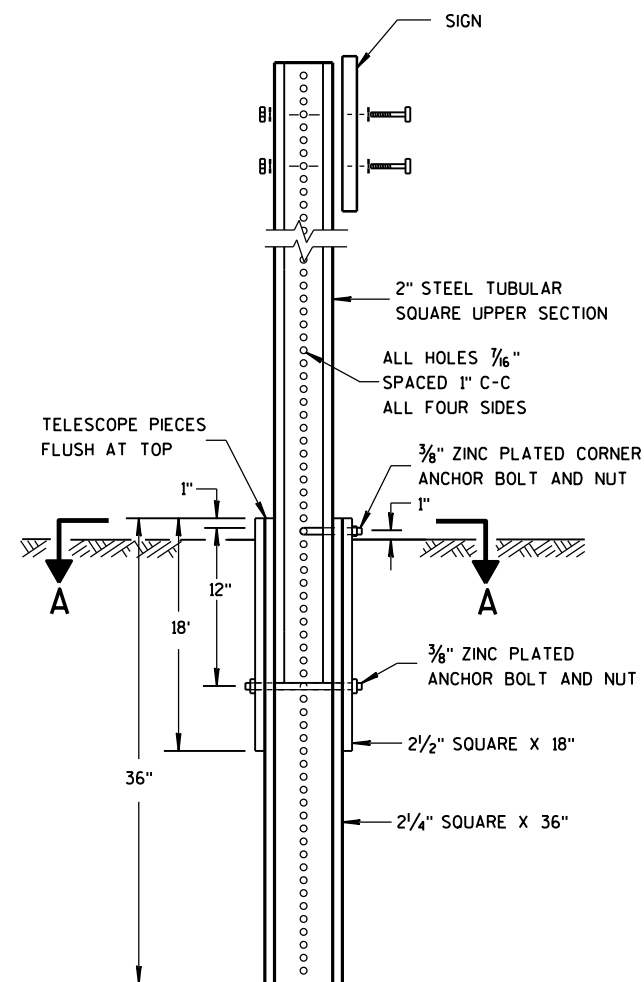
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2017
DATE

FHWA

/S/ Andrew Heidtke
WORK ZONE ENGINEER

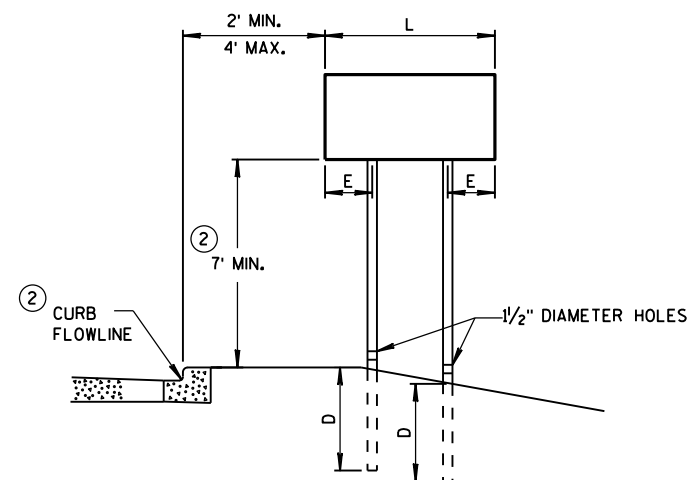
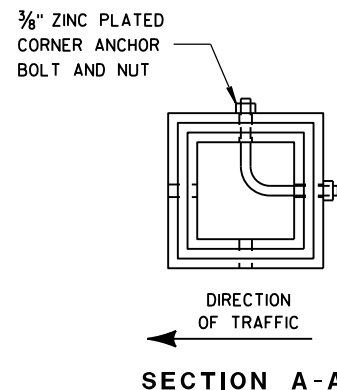


DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

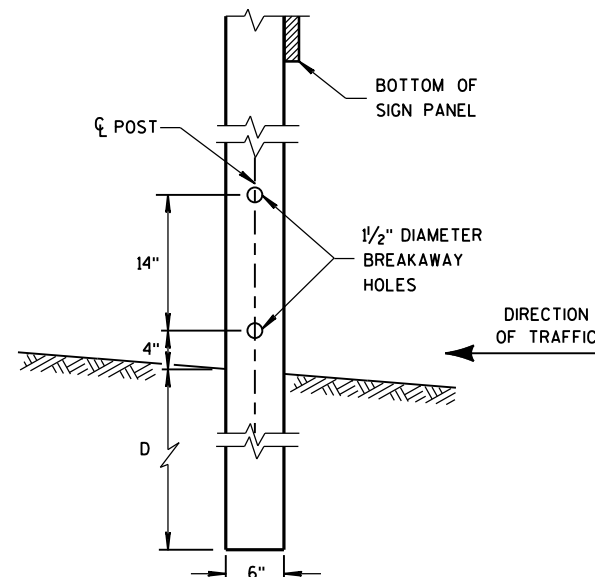


URBAN AREA

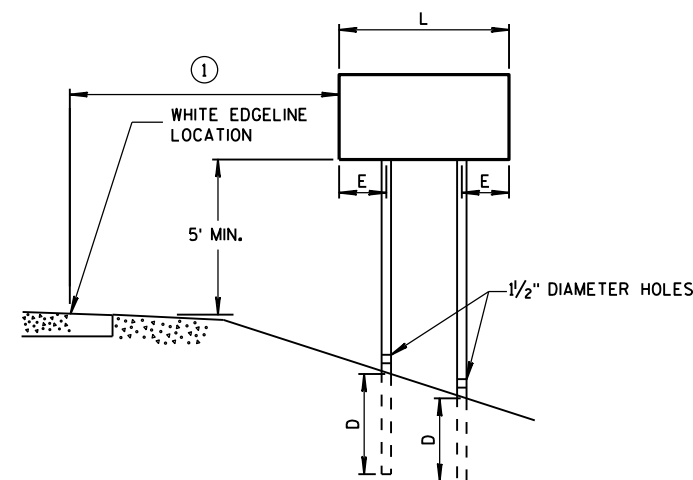
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

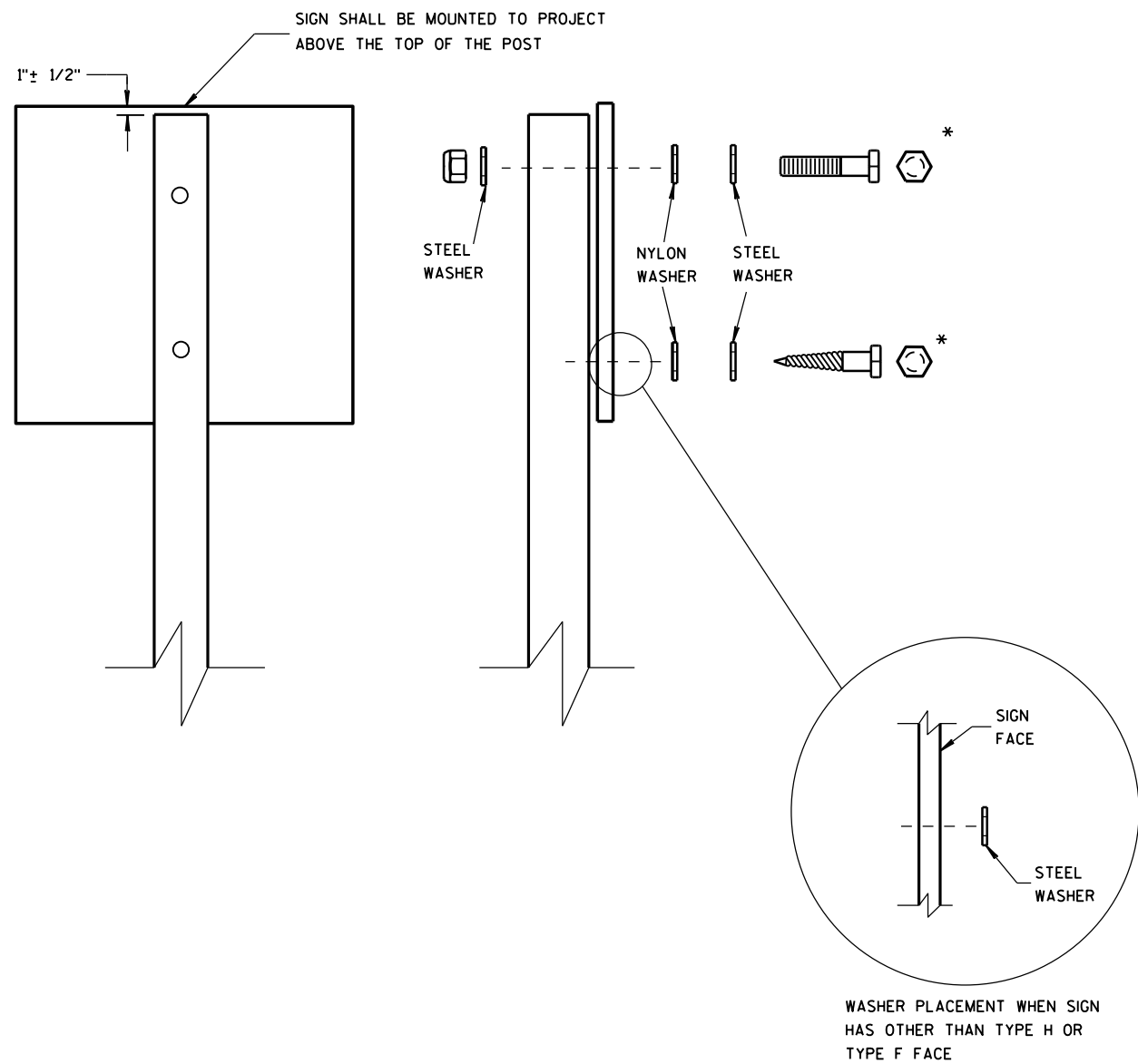
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
 - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

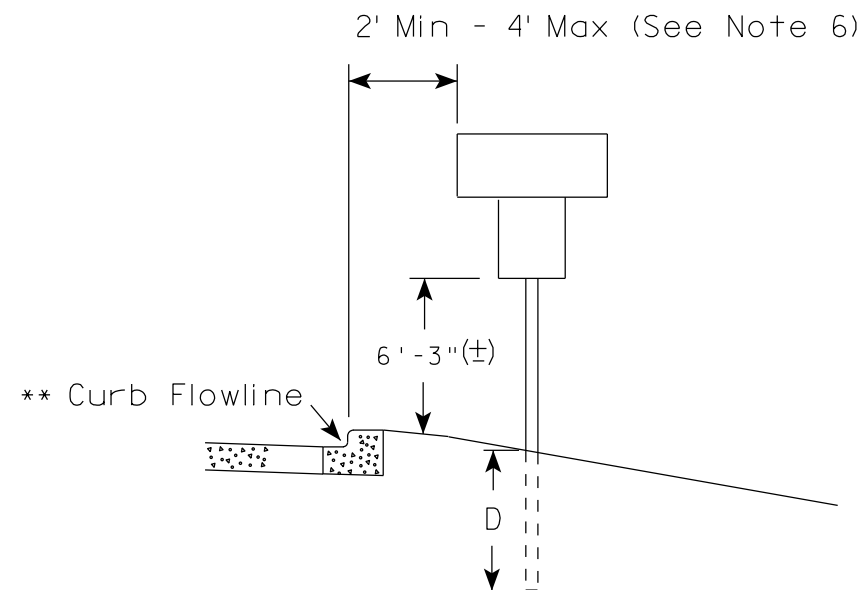
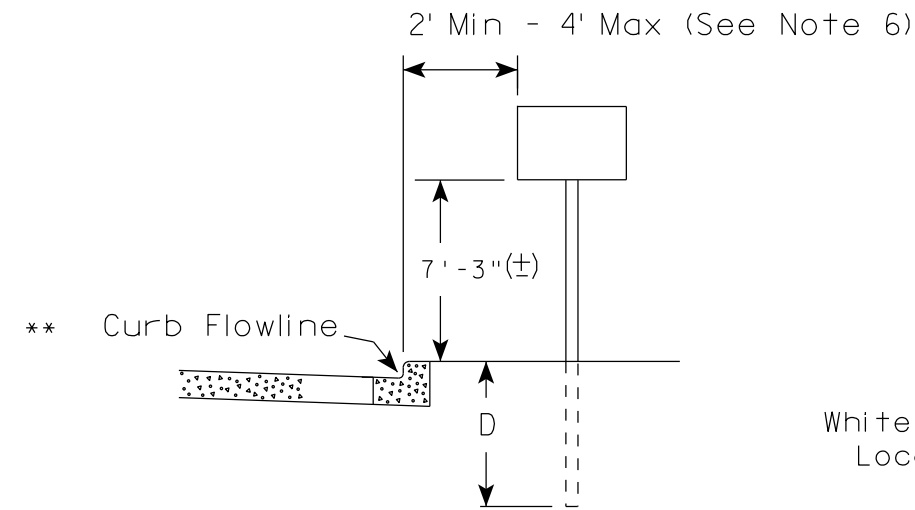
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
 - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

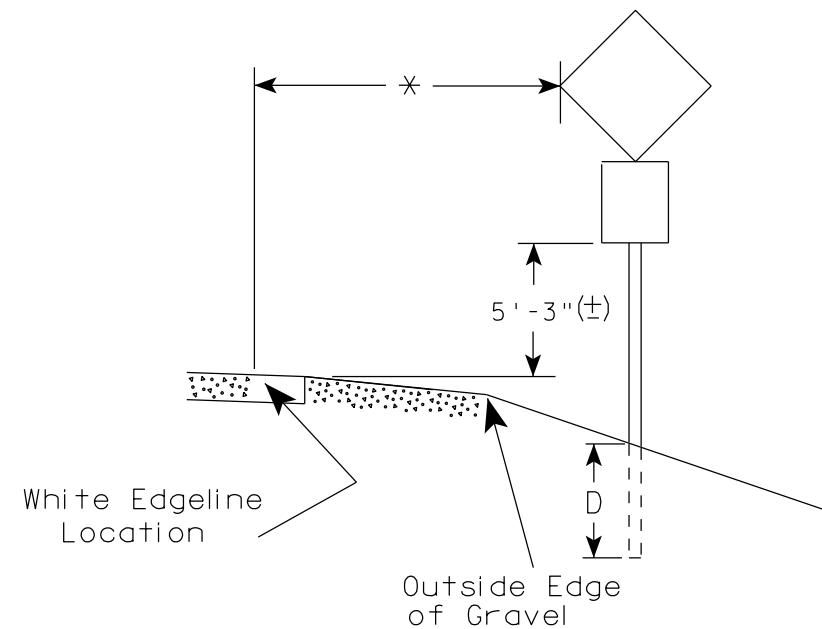
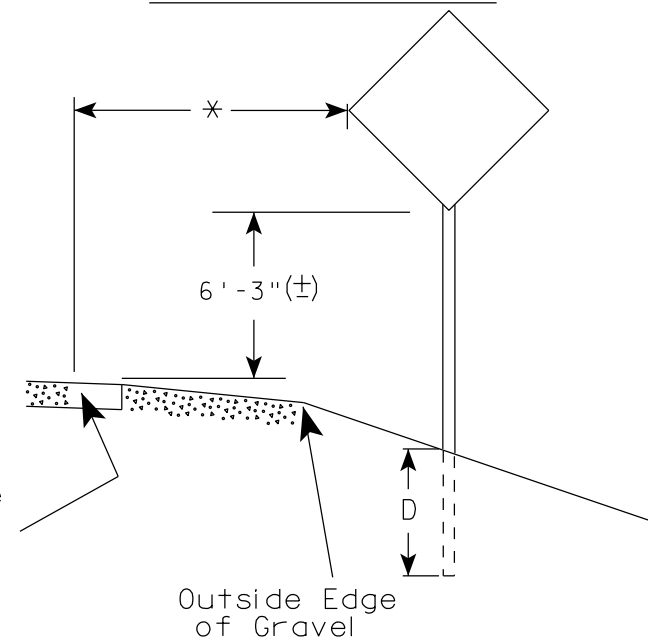
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heldtke WORK ZONE ENGINEER
FHWA	

URBAN AREA



White Edgeline Location

RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 7/23/15

PLATE NO. A4-3.20

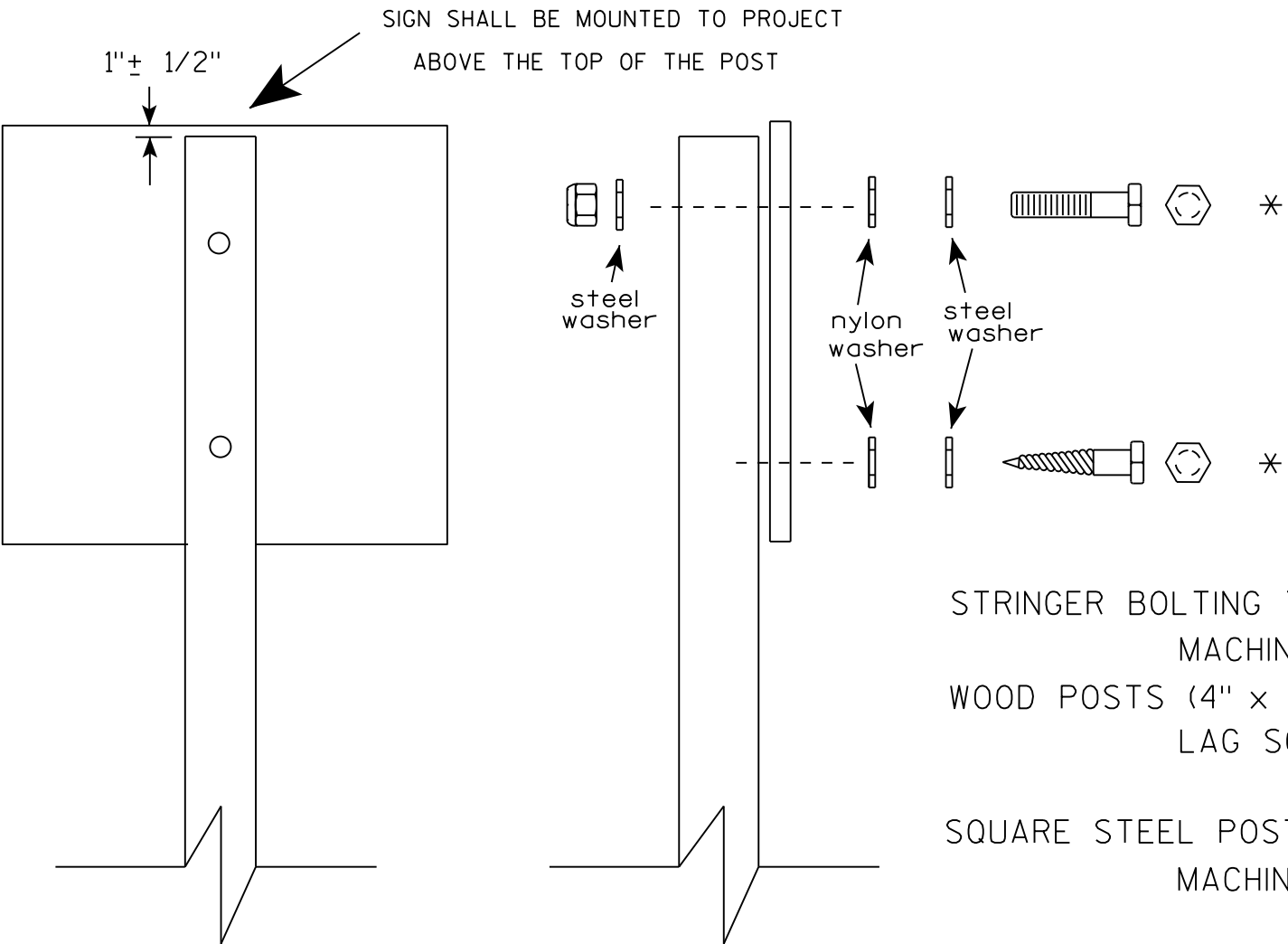
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

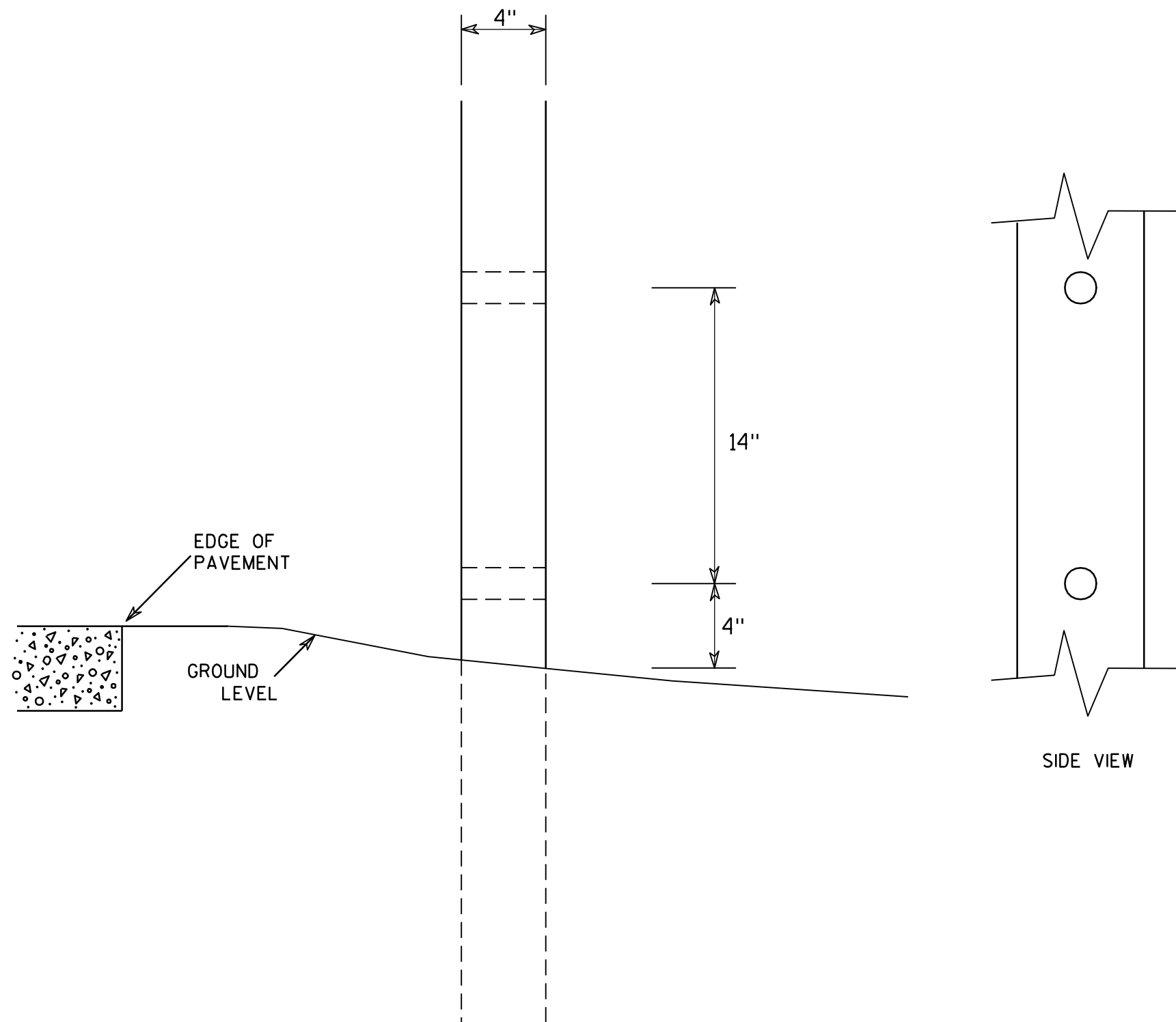
ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8

7

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

**4 X 6 WOOD POST
MODIFICATIONS**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

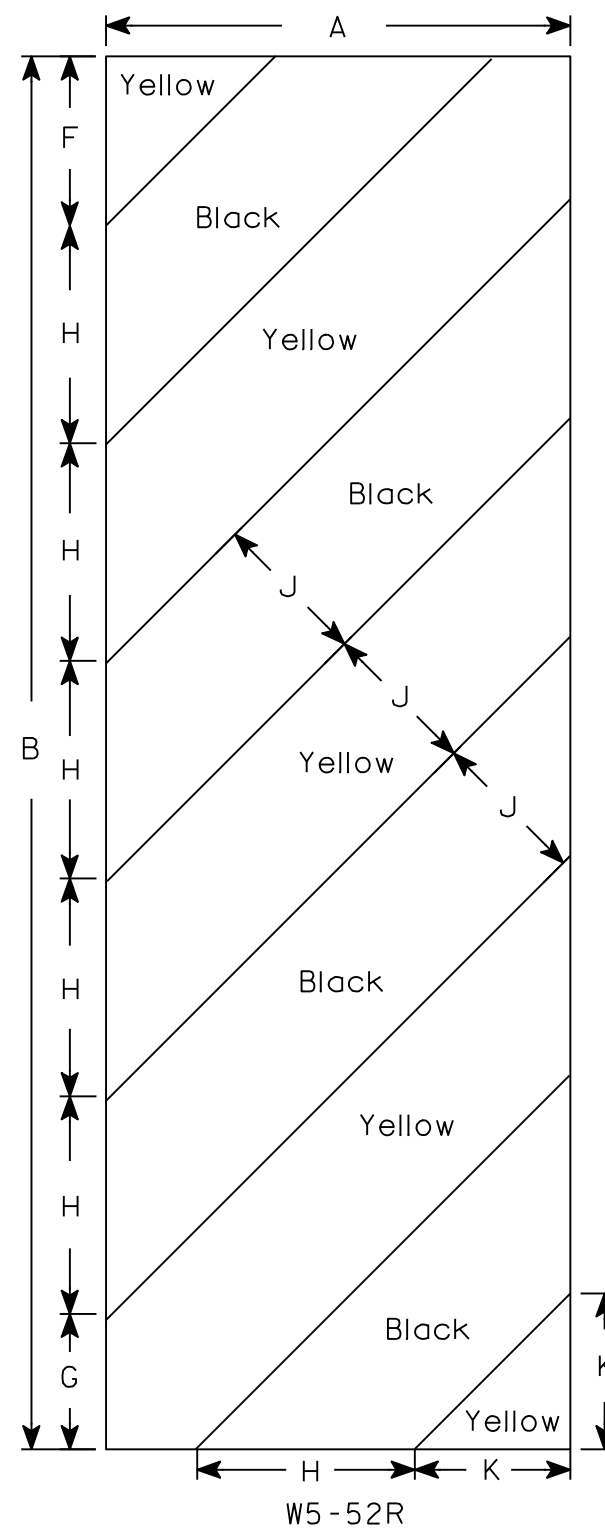
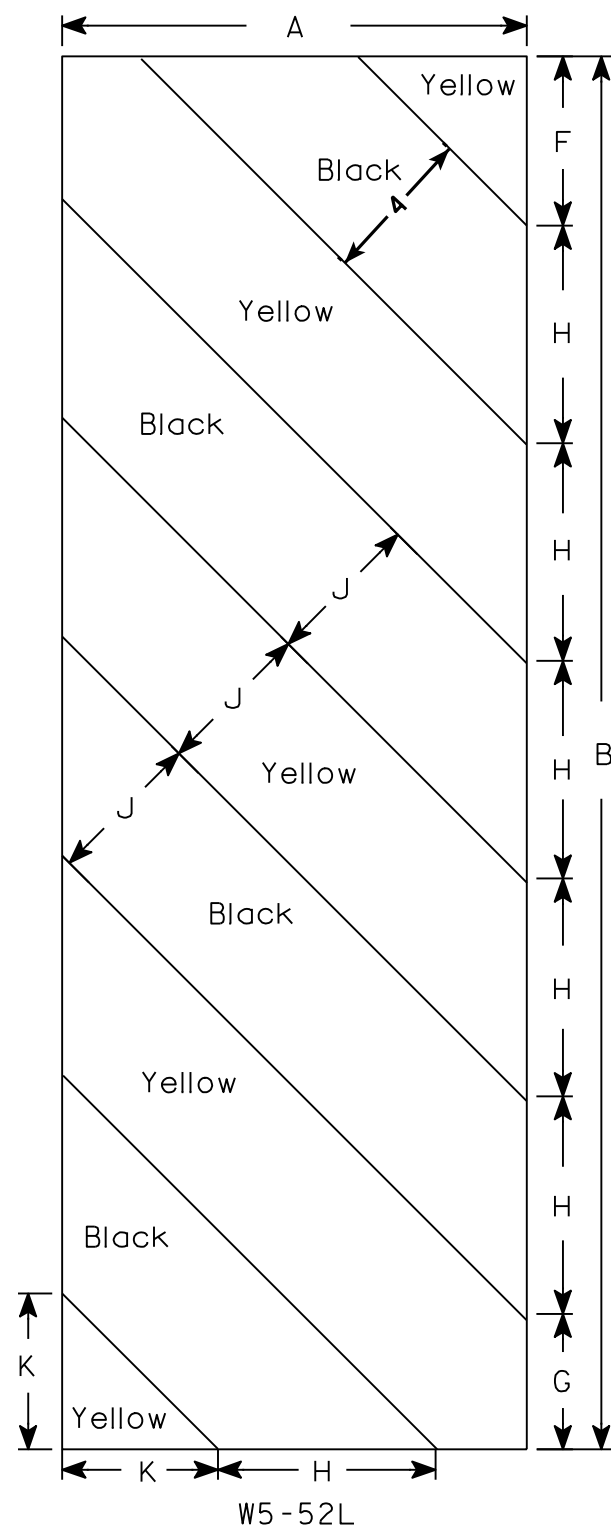
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

INDICATES WING NUMBER

9360-00-70

DESIGN LOADING _____	HL-93
INVENTORY RATING FACTOR _____	1.07
OPERATIONAL RATING FACTOR _____	1.39
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____	250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 PSF

CONCRETE MASONRY, SUPERSTRUCTURE _____ $f'_c = 4,000$ PSI
ALL OTHER _____ $f'_c = 3,500$ PSI
HIGH STRENGTH BAR STEEL REINFORCEMENT _____ $f_y = 60,000$ PSI

ADT (2018) = 740
ADT (2038) = 910
DESIGN SPEED = 55 MPH

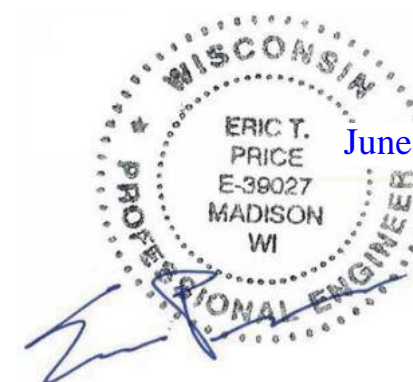
ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE 12 3/4 X 0.50-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 135* TONS AND 115* TONS AT THE NORTH AND SOUTH ABUTMENTS, RESPECTIVELY, AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 90' LONG AT THE NORTH ABUTMENT AND 80' LONG AT THE SOUTH ABUTMENT.

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

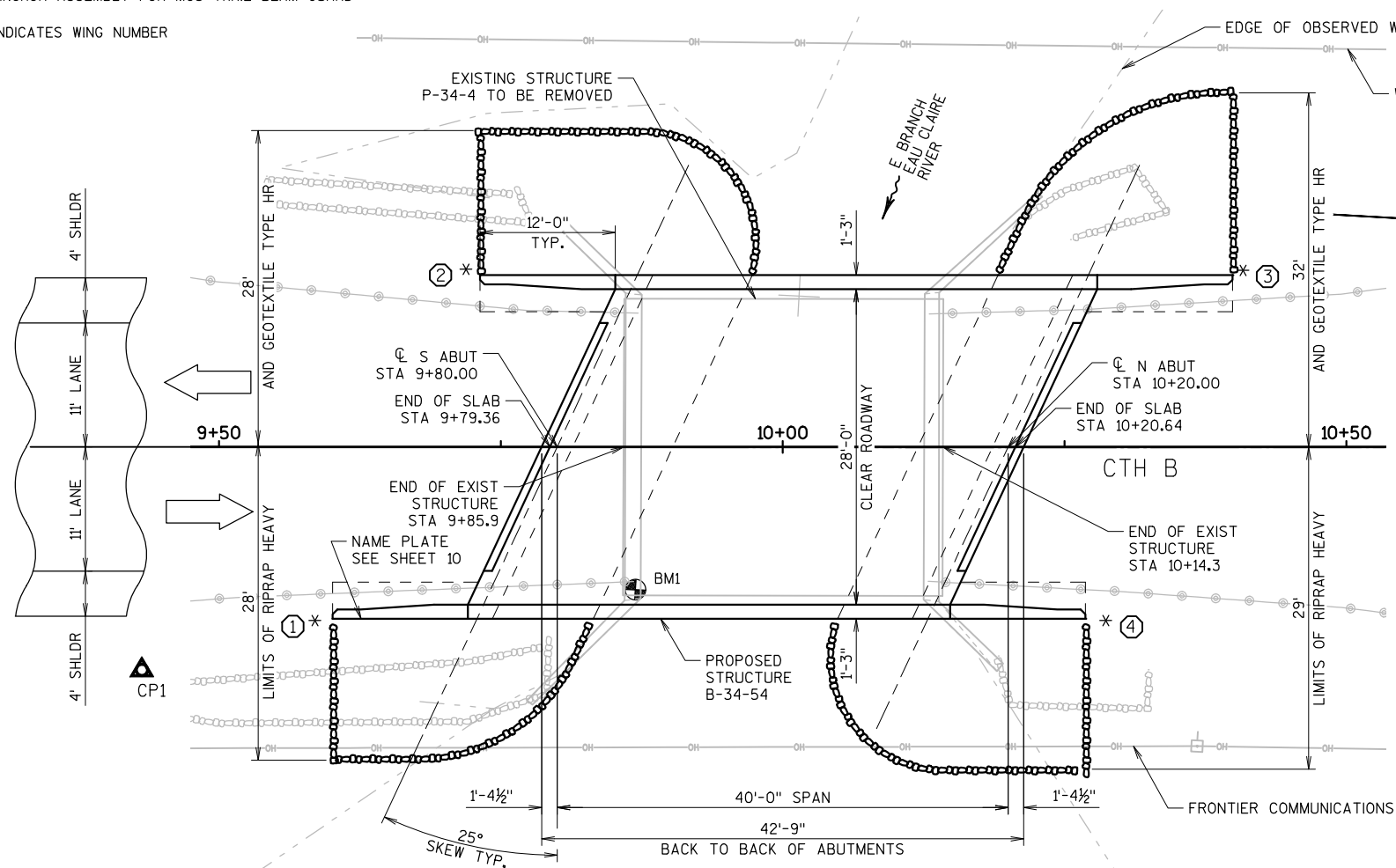
100 YEAR FREQUENCY
Q₁₀₀ = 110 C.F.S.
VEL. = 1.0 F.P.S.
HW₁₀₀ = EL. 1625.79
WATERWAY AREA = 115 SQ.FT.
DRAINAGE AREA = 4.2 SQ. MI.
SCOUR CRITICAL CODE = 5
OVERTOPPING FREQUENCY = N/A

2 YEAR FREQUENCY

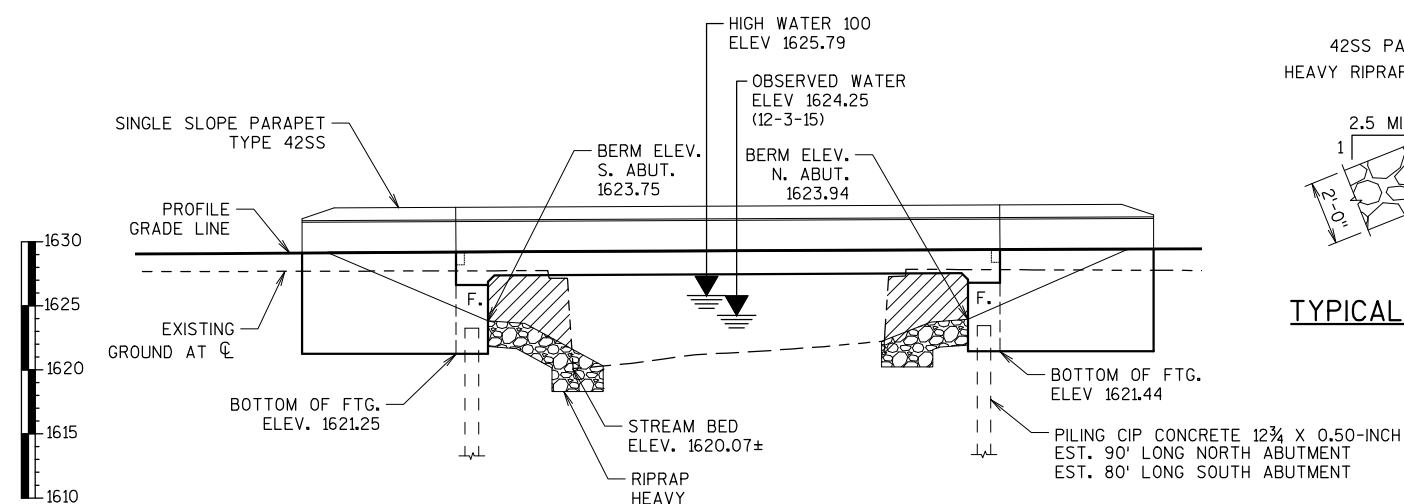
Q₂ = 35 C.F.S.
VEL. = 0.6 F.P.S.
HW₂ = EL. 1624.06



June 1, 2018

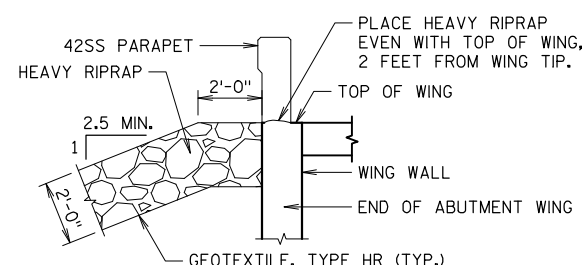


(SINGLE SPAN CONCRETE FLAT SLAB BRIDGE)

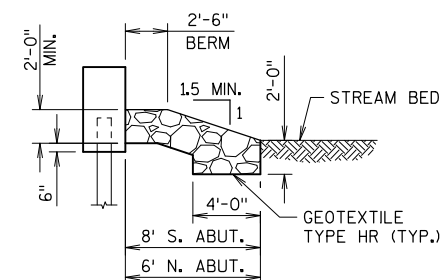


ELEVATION
(LOOKING WEST)

 AREA TO EXCAVATE INCLUDED IN
"EXCAVATION FOR STRUCTURES BRIDGES B-34-54"




TYPICAL FILL SECTION AT WING TIPS



RIPRAP DETAIL

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. SINGLE SLOPE PARAPET 42SS

NO.	DATE	REVISION	BY
<div style="text-align: center;">  </div>			
<div style="text-align: center;"> STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION <i>William C. Decker</i> SDR CHIEF STRUCTURES DESIGN ENGINEER </div>			
ACCEPTED	08/10/18		DATE
<h1>STRUCTURE B-34-54</h1>			
<h2>CTH B OVER E BRANCH EAU CLAIRE RIVER</h2>			
COUNTY	LANGLADE	TOWN/CITY/VILLAGE	UPHAM
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	ERA	DESIGN CK'D. ETP	DRAWN BY PKF
		PLANS CK'D. ETP	
<h1>GENERAL PLAN</h1>		SHEET 1 OF 10	

BENCH MARKS

NO.	STATION	DESCRIPTION	ELEV.
CP1	7+96.24	PK NAIL, 14.9' RT	1627.83
BM1	9+86.94	CHISELED SQUARE TOP CONC RAIL S.E.	1630.23
CP2	10+99.92	PK NAIL, 17.2' LT	1626.76

FILE NAME : P:\WI - NC REGION\9360-00-00_CTH B_LANGLADE CO\500_CADD\503_STRUCTURES\502.4_FINAL\080101 GP_CTH B.DWG

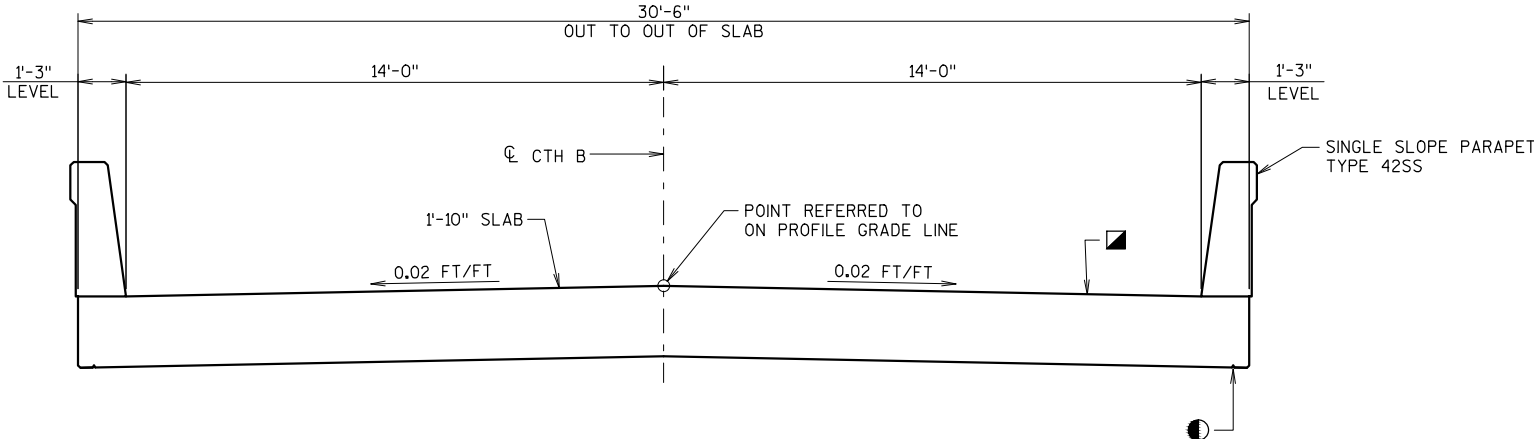
PLOT DATE : 6/1/2018 3:53 PM

PLOT BY : BOBBY JONES

PLOT SCALE : ####

GENERAL NOTES

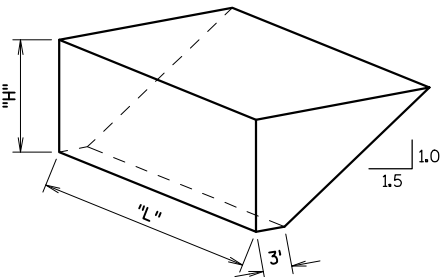
- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
- THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.
- JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF AASHTO DESIGNATION M153 TYPE I, II OR III OR AASHTO DESIGNATION M213.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS, OR AS DIRECTED BY THE ENGINEER.
- THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-34-54" SHALL BE THE EXISTING GROUND LINE.
- THE EXISTING STRUCTURE P-34-4, TO BE REMOVED, IS A SINGLE SPAN CONCRETE DECK GIRDER BRIDGE, 28.4 FT. LONG WITH A 23.0 FT. CLEAR ROADWAY WIDTH.
- THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES. "BACKFILL STRUCTURE TYPE A" REQUIRED DIRECTLY BEHIND ABUTMENTS AND ABUTMENT WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES.
- SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.
- EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.
- PIGMENTED SURFACE SEALER SHALL BE APPLIED TO THE ENTIRE INSIDE FACE AND TOP SURFACE OF THE PARAPETS ON THE WINGS AND SUPERSTRUCTURE.
- CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECS.



CROSS SECTION THRU BRIDGE
(LOOKING NORTH)

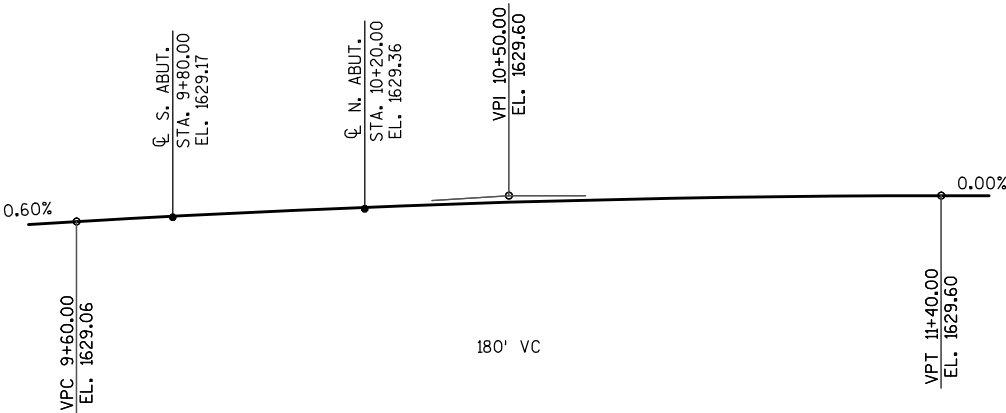
LEGEND

- 3/4" V-GROOVE REQ'D. EXTEND TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.
- COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER THE STANDARD SPECIFICATIONS. PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE END 1'-0' OF THE FRONT FACE OF ABUTMENT.



ABUTMENT BACKFILL QUANTITY DIAGRAM

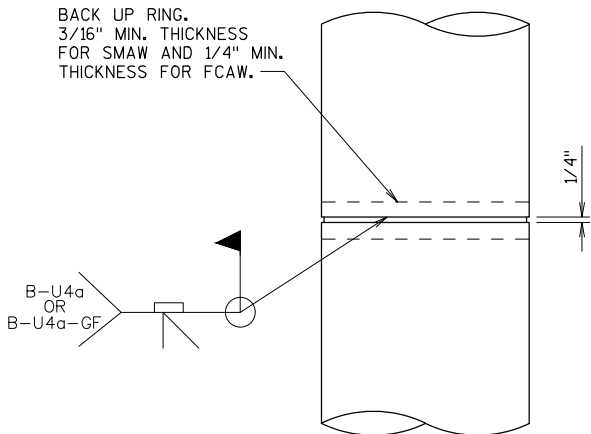
- L = OUT TO OUT OF ABUTMENT, INCLUDING WINGS (FT)
- H = AVERAGE ABUTMENT FILL HEIGHT (FT)
- EF = EXPANSION FACTOR (1.20 FOR CY BID ITEMS AND 1.00 FOR TON BID ITEMS)
- $V_{CF} = (L)(3.0')(H) + (L)(0.5)(1.5H)(H)$
- $V_{CY} = V_{CF} (EF)/27$
- $V_{TON} = V_{CY} (2.0)$



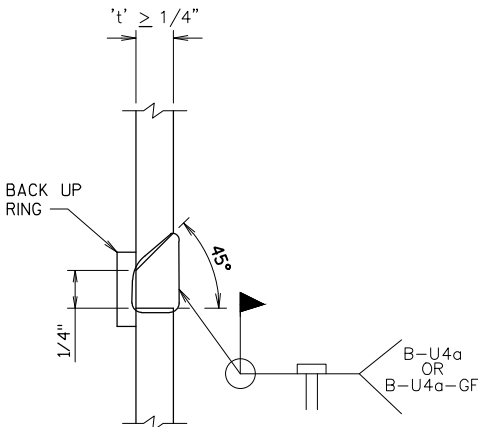
PROFILE GRADE LINE
(CTH B)

TOTAL ESTIMATED QUANTITIES

BID NUMBER	BID ITEM	UNIT	SOUTH ABUT.	NORTH ABUT.	SUPER	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 10+00	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-34-54	LS	-----	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	135	135	-----	270
502.0100	CONCRETE MASONRY BRIDGES	CY	37	37	105	179
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	134	134
502.3210	PIGMENTED SURFACE SEALER	SY	12	12	42	66
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,090	2,070	-----	4,160
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	2,290	2,290	20,450	25,030
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	11	11	-----	22
550.0500	PILE POINTS	EACH	7	6	-----	13
550.2128	PILLING CIP CONCRETE 12 3/4 X 0.50-INCH	LF	560	540	-----	1,100
606.0300	RIPRAP HEAVY	CY	80	75	-----	155
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	110	110	-----	220
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2	2	-----	4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	33	33	-----	66
645.0120	GEOTEXTILE TYPE HR	SY	110	105	-----	215
NON-BID ITEMS						
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"

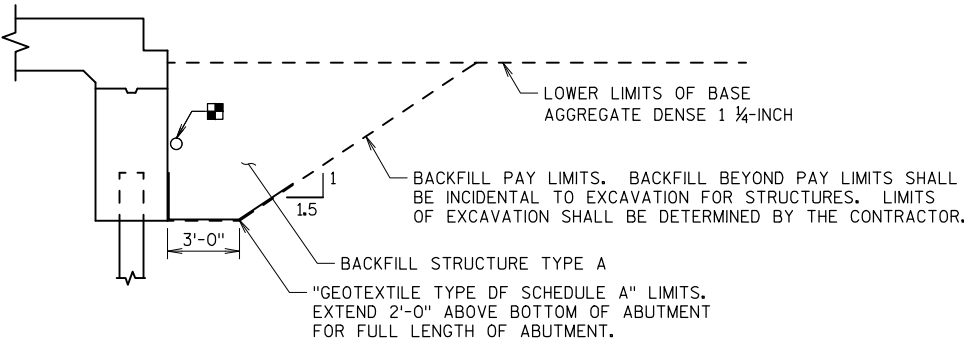


CAST-IN-PLACE
'PIPE PILE'



CIP PILE WELD DETAIL

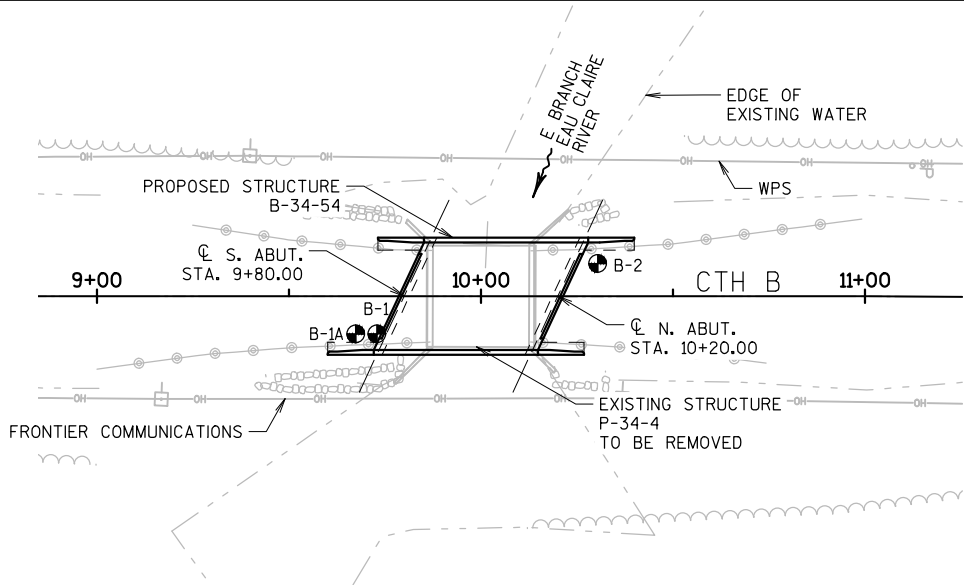
PILE SPLICE DETAILS



STRUCTURE BACKFILL LIMITS

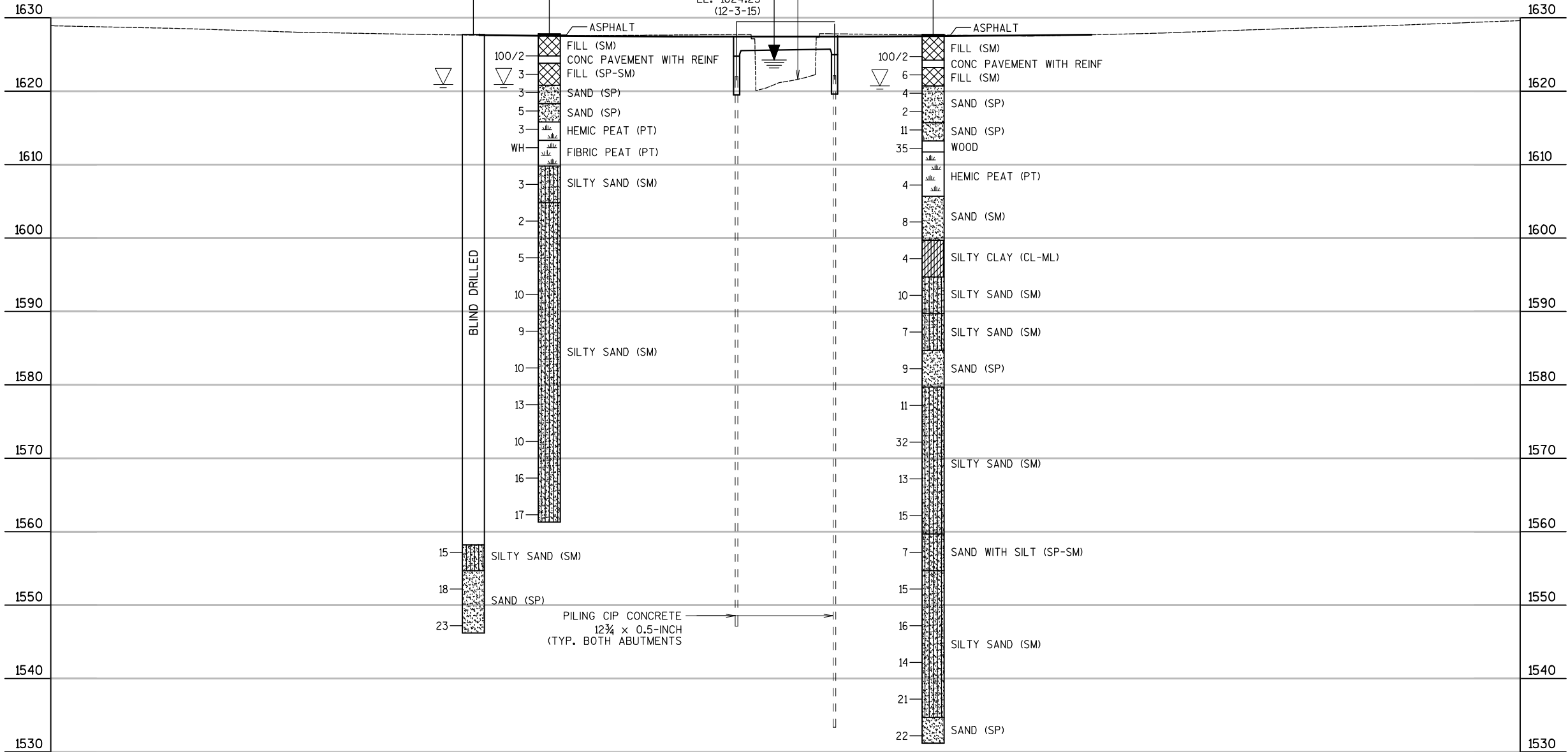
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
DRAWN BY PKF		PLANS CK'D. ETP	
CROSS SECTION & QUANTITIES			SHEET 2 OF 10



NOTE: SOIL BORING LOCATIONS ARE APPROXIMATE.

SOIL BORINGS COMPLETED BY:
AMERICAN ENGINEERING TESTING, INC.
1855 COUNTY HWY 00
CHIPPEWA FALLS, WI 54729
(715) 861-5045
FEBRUARY 4-9, 2016



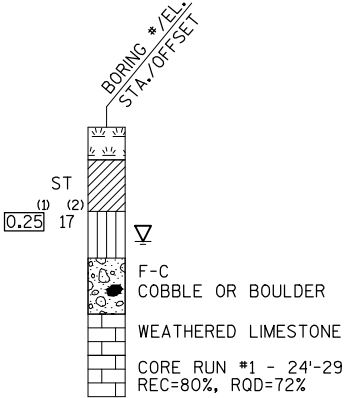
STATE PROJECT NUMBER

9360-00-70

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

ground water elevation

- ▽ at time of drilling
- ▼ end of drilling
- ▼ after drilling

ABBREVIATIONS

F-Fine M-Medium C-Coarse st-shelby tube

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
DRAWN BY		PKF	PLANS ETP
SUBSURFACE EXPLORATION		SHEET 3 OF 10	

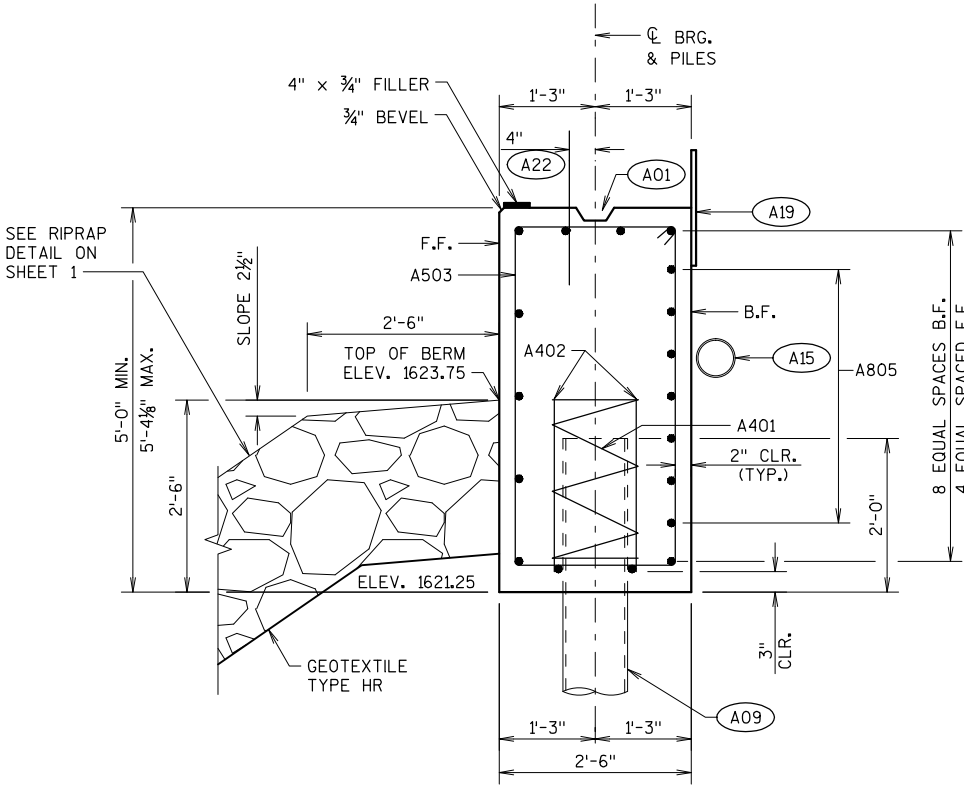
LEGEND

- INDICATES WING NUMBER
- (A01) KEYED CONST. JOINT FORMED BY BEVELED 2" x 6".
- (A09) SUPPORT ABUTMENT ON PILING PILING CIP CONCRETE 12¾ x 0.50-INCH, ESTIMATED 80 FEET LONG AND DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 115 TONS PER PILE. PILE POINTS REQ'D. SEE ADDITIONAL FOUNDATION DATA ON SHEET 1 AND PILE SPLICE DETAILS ON SHEET 2.
- (A15) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- (A17) ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- (A22) A510 BARS AT 1'-0". THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

B.F. DENOTES BACK FACE
F.F. DENOTES FRONT FACE

NOTES

ELEVATIONS AND DIMENSIONS ARE GIVEN AT THE C. OF ABUTMENT.

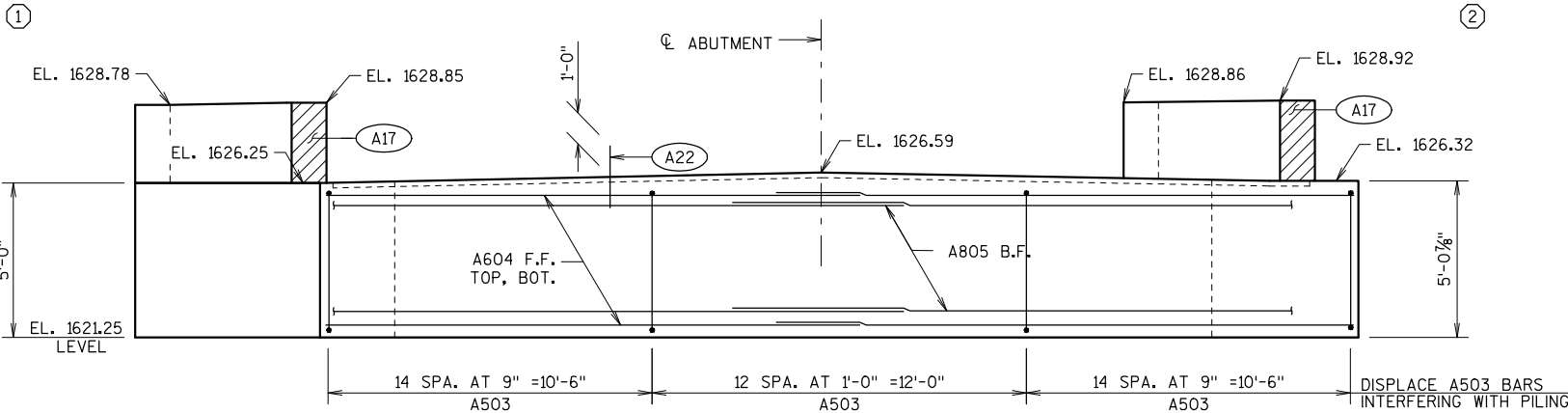


SECTION THRU BODY

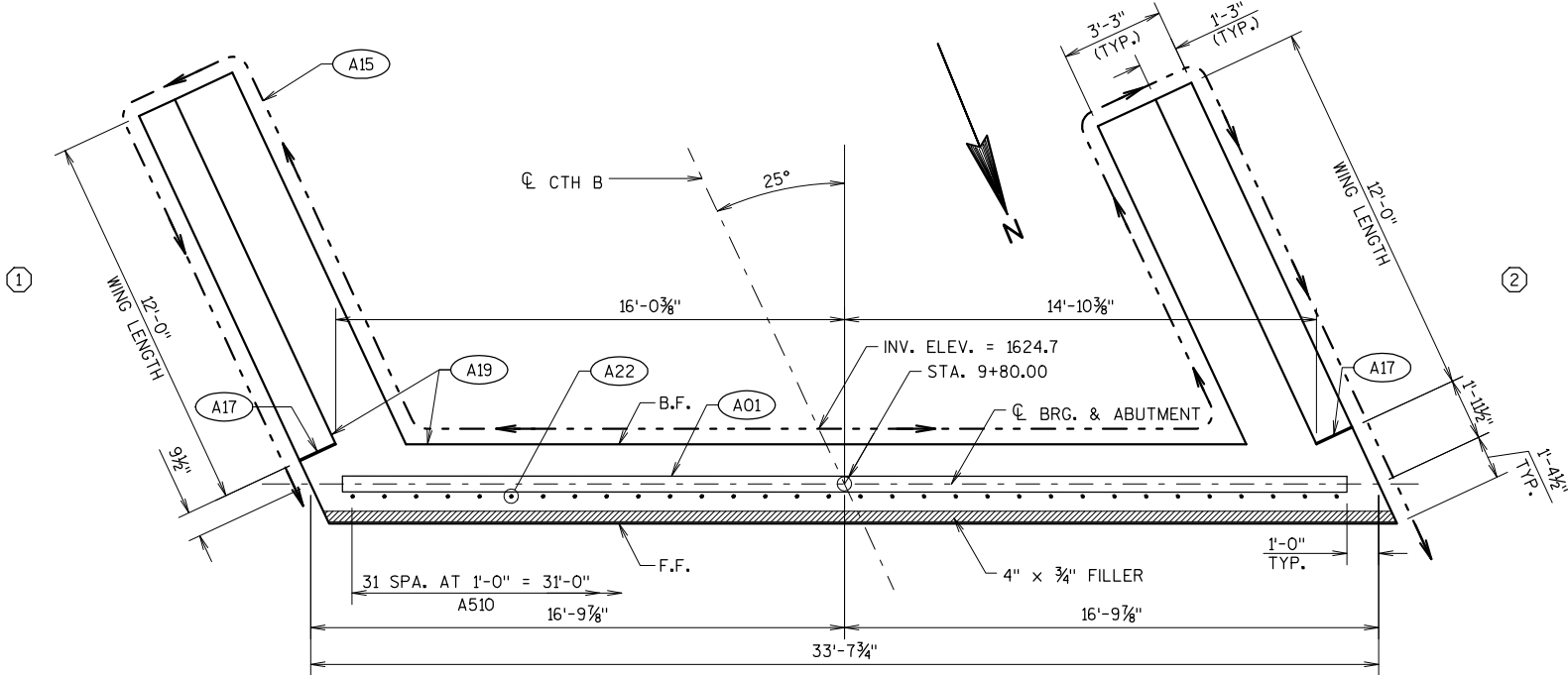
HORIZONTAL BARS NOT OTHERWISE IDENTIFIED ARE A604 BARS



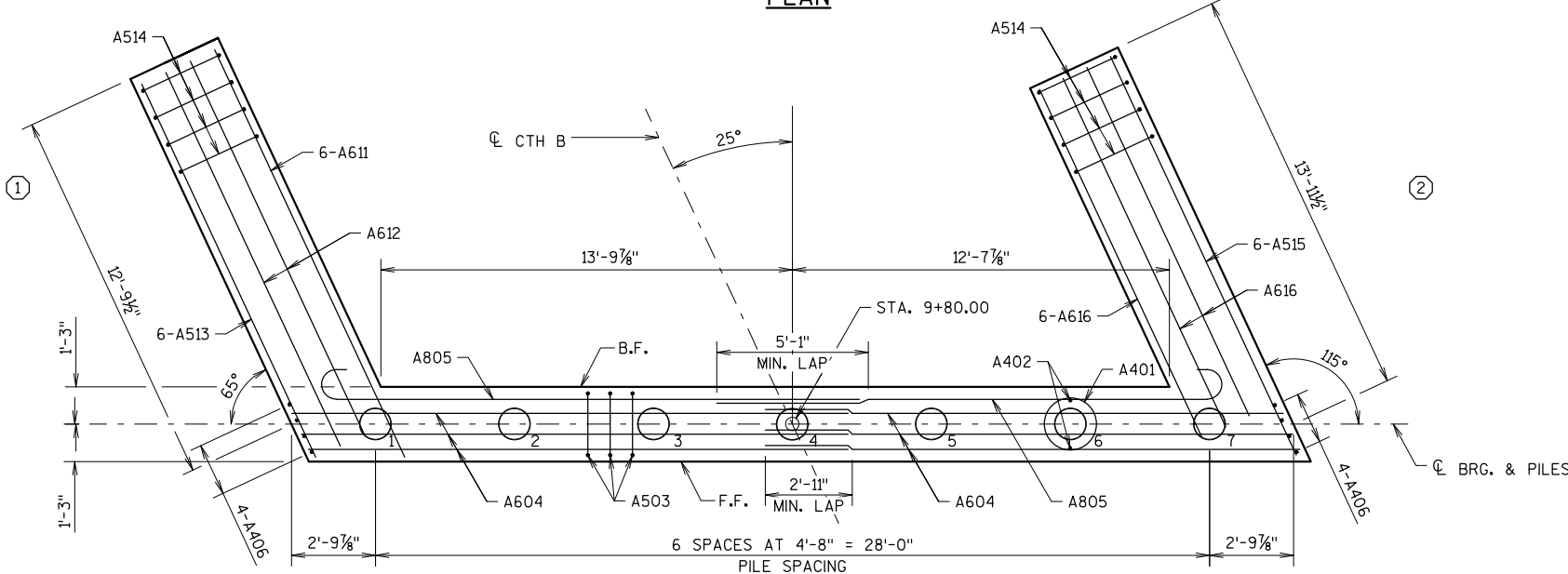
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
DRAWN BY PKF		PLANS CK'D. ETP	
SOUTH ABUTMENT		SHEET 4 OF 10	



ELEVATION
(LOOKING SOUTH)



PLAN



PILE PLAN

BILL OF BARS - SOUTH ABUTMENT

DIMENSIONS IN BENDING DETAILS ARE OUT-TO-OUT OF BAR.

BAR MARK	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
NON-COATED BARS					
					TOTAL WEIGHT = 2,090 LBS
A401	7	28'-0"	X		BODY - AT PILES - 1 PER PILE VERT.
A402	14	2'-3"			BODY - AT PILES - 2 PER PILE VERT.
A503	41	14'-2"	X		BODY - STIRRUPS VERT.
A604	22	18'-2"			BODY - B.F. & F.F. & TOP & BOT. HORIZ.
A805	14	18'-10"	X		BODY - B.F. HORIZ.
A406	8	4'-7"			BODY - ENDS VERT.
COATED BARS					
					TOTAL WEIGHT = 1,470 LBS
A510	32	2'-0"			BODY - TOP VERT.
A611	6	14'-10"			WING 1 - B.F. HORIZ.
A612	2	13'-10"			WING 1 - TOP HORIZ.
A513	6	13'-10"			WING 1 - F.F. HORIZ.
A514	25	15'-8"	X		WINGS 1 & 2 - STIRRUPS VERT.
A515	6	15'-0"			WING 2 - F.F. HORIZ.
A616	8	13'-3"			WING 2 - B.F. & TOP HORIZ.
A517	28	9'-8"	X		WINGS 1 & 2 - TOP VERT.
A418	16	11'-8"			WINGS 1 & 2 - TOP HORIZ.
A619	4	11'-8"			WINGS 1 & 2 - TOP HORIZ.

THE FIRST DIGIT OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

LEGEND

- A03

OPTIONAL KEYED CONST. JOINT FORMED BY BEVELED 2" x 6". (18" RUBBERIZED MEMBRANE WATERPROOFING AT BF & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- A15

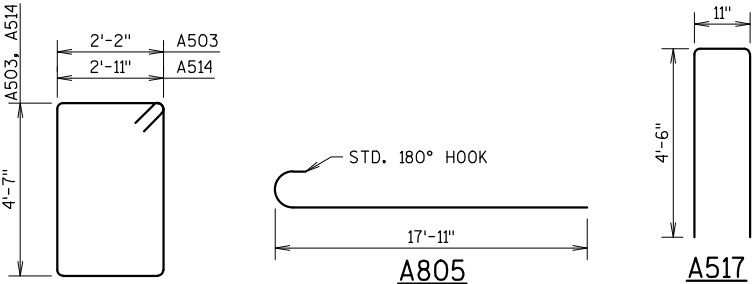
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- A17

1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)
- A19

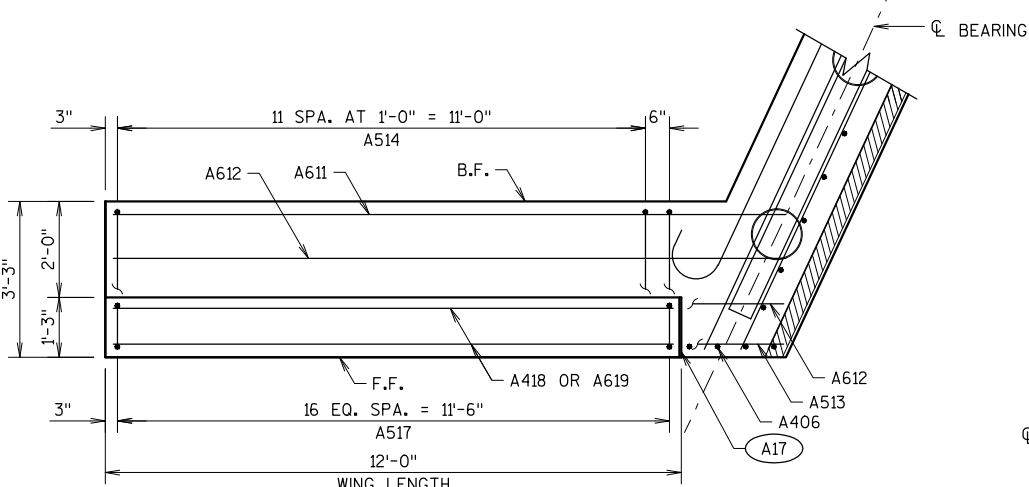
18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- A21

FOR PPT BARS & DIMENSIONS SEE SHEET 10.

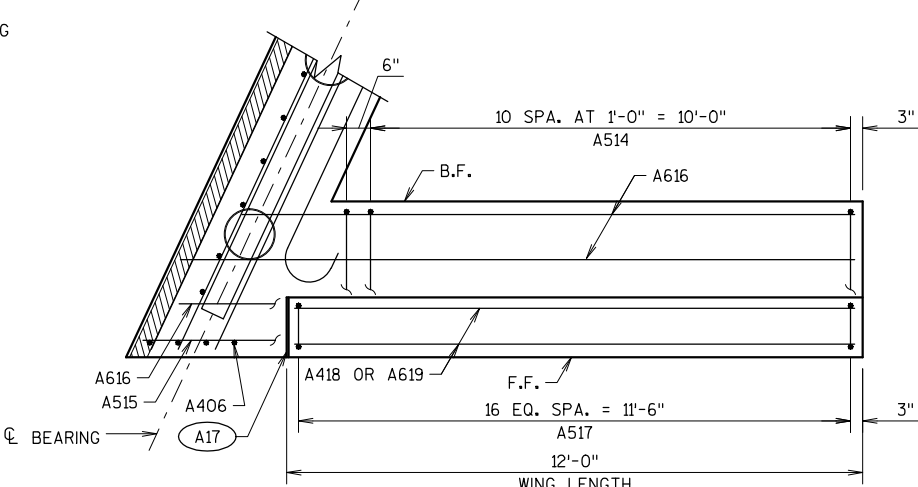
B.F. DENOTES BACK FACE
F.F. DENOTES FRONT FACE
E.F. DENOTES EACH FACE



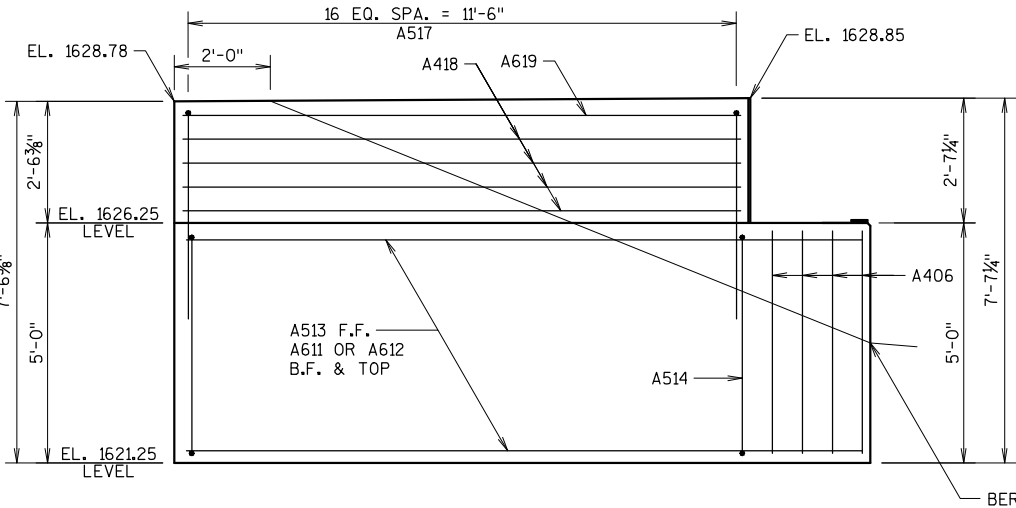
ORIGINAL PLAN PREPARED BY			
CORRE			
SOUTH ABUTMENT DETAILS			
SHEET 5 OF 10			



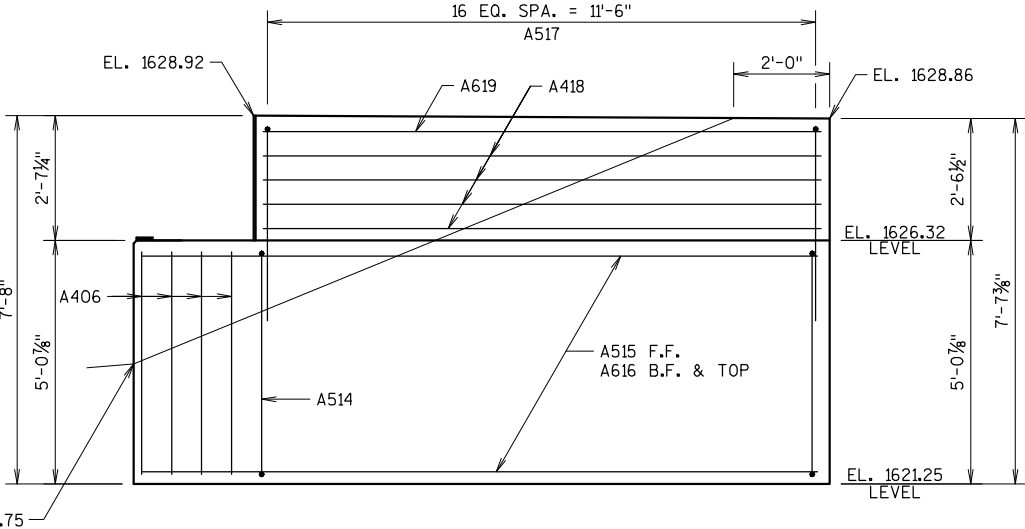
PLAN WING 1



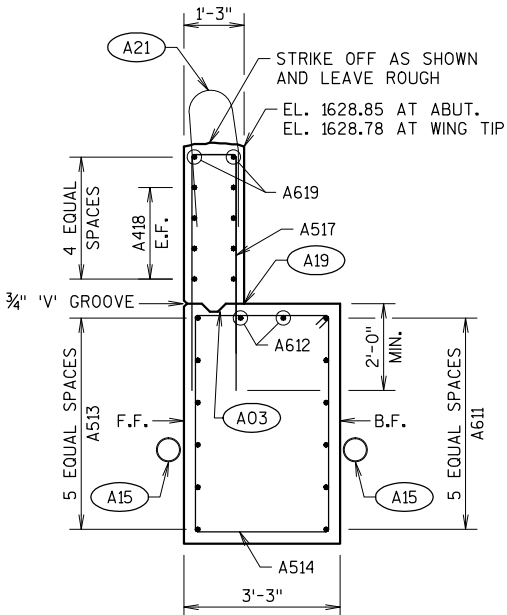
PLAN WING 2



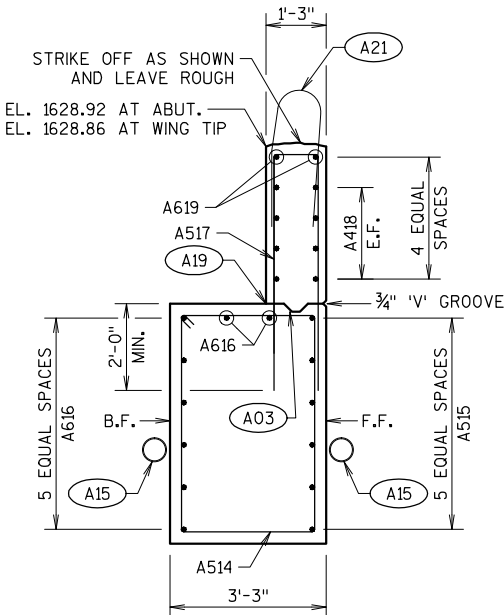
ELEVATION - WING 1



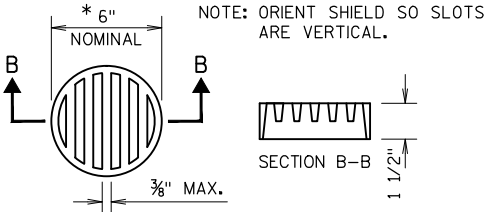
ELEVATION - WING 2



SECTION THRU WING 1



SECTION THRU WING 2



RODENT SHIELD DETAIL

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE OUTFALL PIPE. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

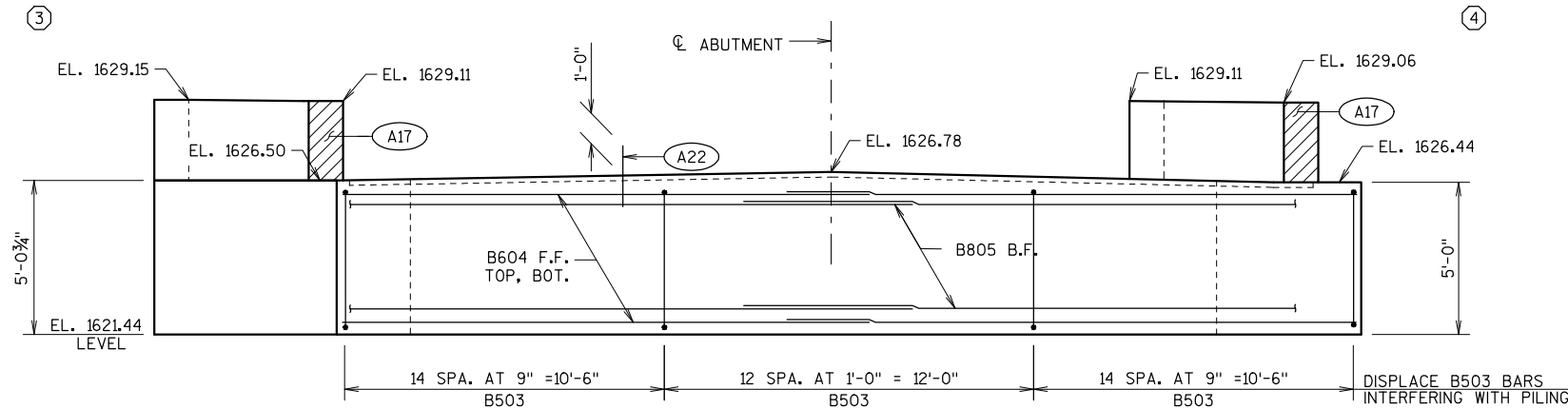
LEGEND

- INDICATES WING NUMBER
- (A01) KEYED CONST. JOINT FORMED BY BEVELED 2" x 6".
- (A09) SUPPORT ABUTMENT ON PILING PILING CIP CONCRETE 12¾ x 0.50-INCH, ESTIMATED 90 FEET LONG AND DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 135 TONS PER PILE. PILE POINTS REQ'D. SEE ADDITIONAL FOUNDATION DATA ON SHEET 1 AND PILE SPLICE DETAILS ON SHEET 2.
- (A15) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- (A17) ½" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- (A22) B510 BARS AT 1'-0". THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

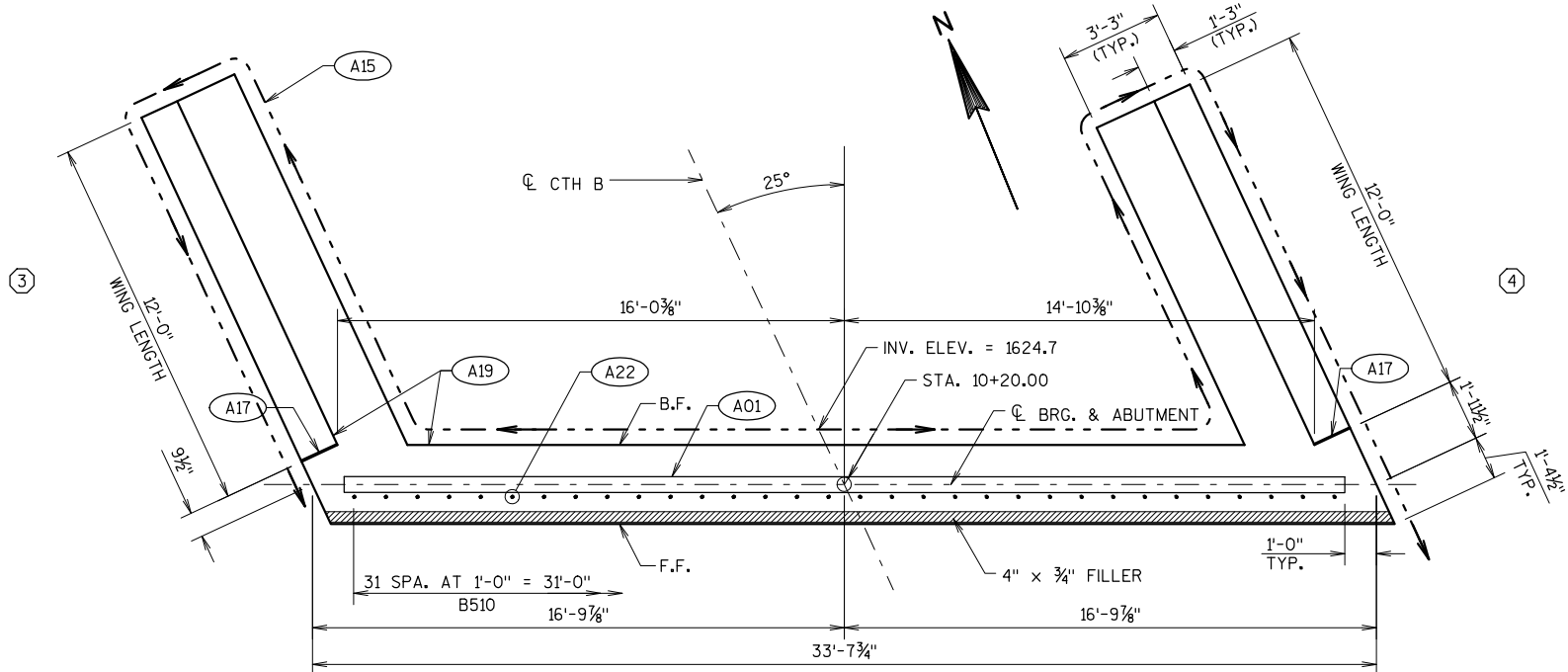
B.F. DENOTES BACK FACE
F.F. DENOTES FRONT FACE

NOTES

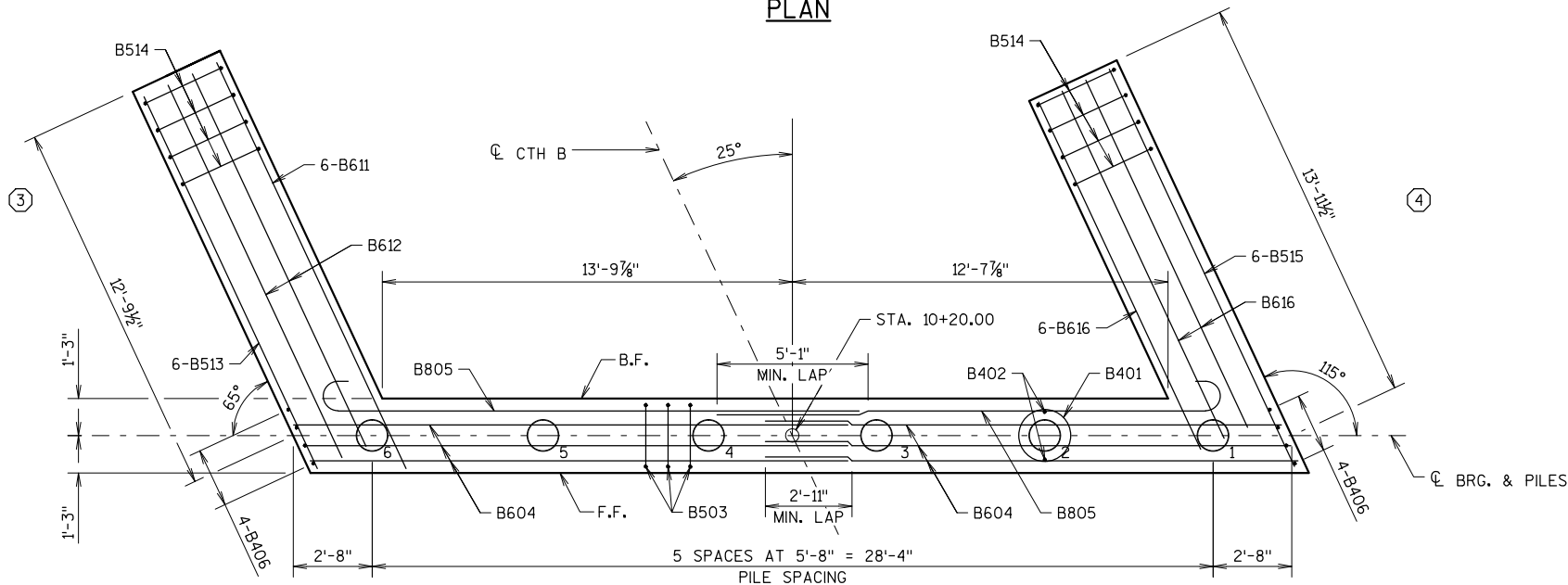
ELEVATIONS AND DIMENSIONS ARE GIVEN AT THE C. OF ABUTMENT.



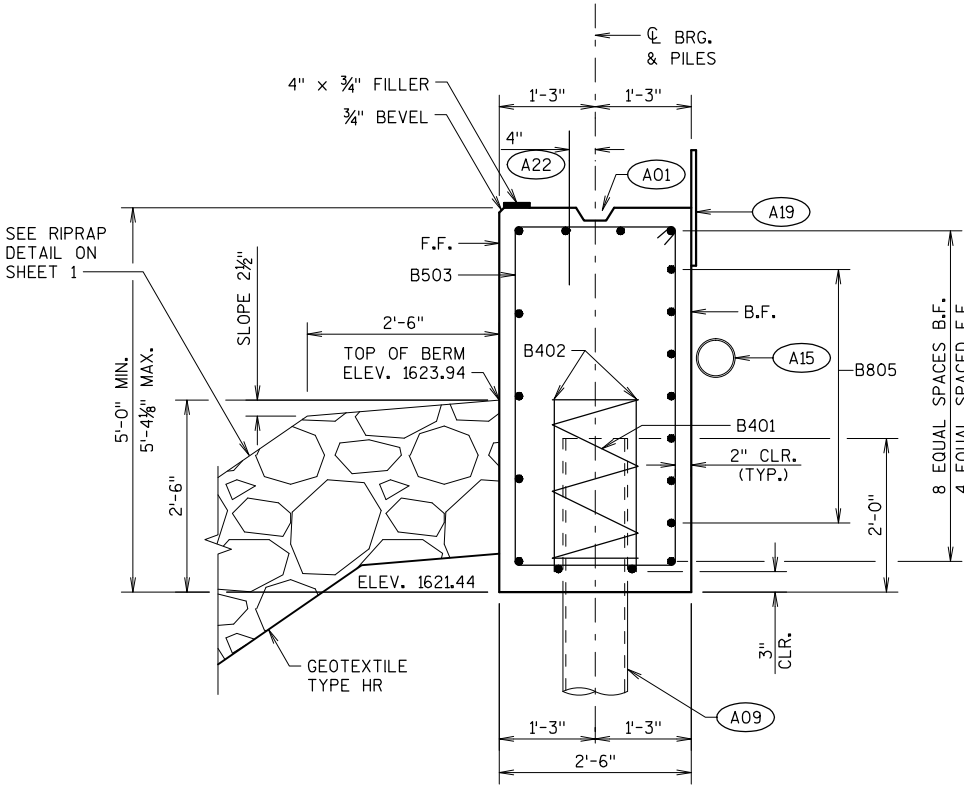
ELEVATION
(LOOKING NORTH)



PLAN



PILE PLAN



SECTION THRU BODY

HORIZONTAL BARS NOT OTHERWISE IDENTIFIED ARE B604 BARS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
DRAWN BY PKF		PLANS CK'D. ETP	
NORTH ABUTMENT		SHEET 6 OF 10	



BILL OF BARS - NORTH ABUTMENT

DIMENSIONS IN BENDING DETAILS ARE OUT-TO-OUT OF BAR.

BAR MARK	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
NON-COATED BARS					TOTAL WEIGHT = 2,070 LBS
B401	6	28'-0"	X		BODY - AT PILES - 1 PER PILE VERT.
B402	12	2'-3"			BODY - AT PILES - 2 PER PILE VERT.
B503	41	14'-2"	X		BODY - STIRRUPS VERT.
B604	22	18'-2"			BODY - B.F. & F.F. & TOP & BOT. HORIZ.
B805	14	18'-10"	X		BODY - B.F. HORIZ.
B406	8	4'-7"			BODY - ENDS VERT.
COATED BARS					TOTAL WEIGHT = 1,470 LBS
B510	32	2'-0"			BODY - TOP VERT.
B611	6	14'-10"			WING 3 - B.F. HORIZ.
B612	2	13'-10"			WING 3 - TOP HORIZ.
B513	6	13'-10"			WING 3 - F.F. HORIZ.
B514	25	15'-8"	X		WINGS 3 & 4 - STIRRUPS VERT.
B515	6	15'-0"			WING 4 - F.F. HORIZ.
B616	8	12'-11"			WING 4 - B.F. & TOP HORIZ.
B517	28	9'-8"	X		WINGS 3 & 4 - TOP VERT.
B418	16	11'-8"			WINGS 3 & 4 - TOP HORIZ.
B619	4	11'-8"			WINGS 3 & 4 - TOP HORIZ.

THE FIRST DIGIT OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

LEGEND

- A03

OPTIONAL KEYED CONST. JOINT FORMED BY BEVELED 2" x 6". (18" RUBBERIZED MEMBRANE WATERPROOFING AT BF & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
- A15

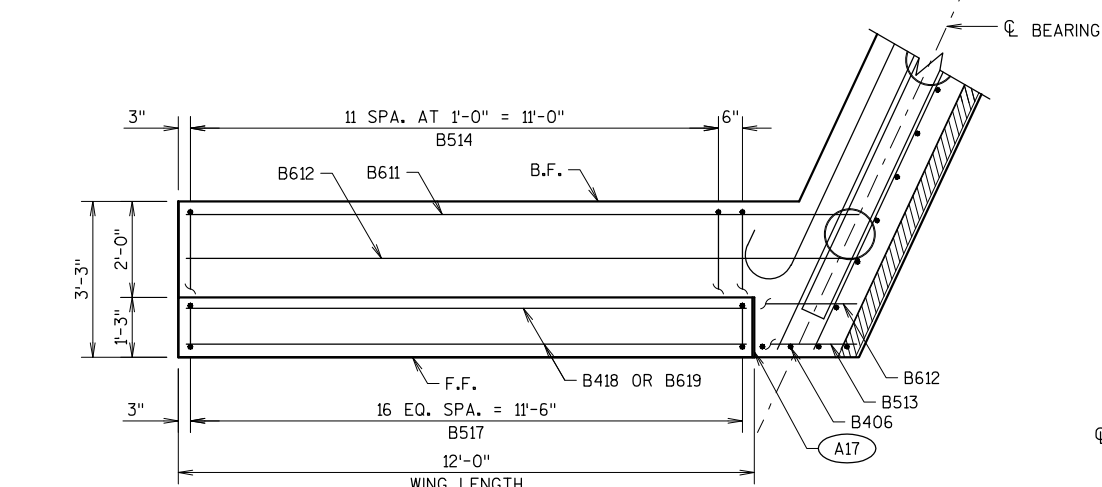
PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- A17

1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)
- A19

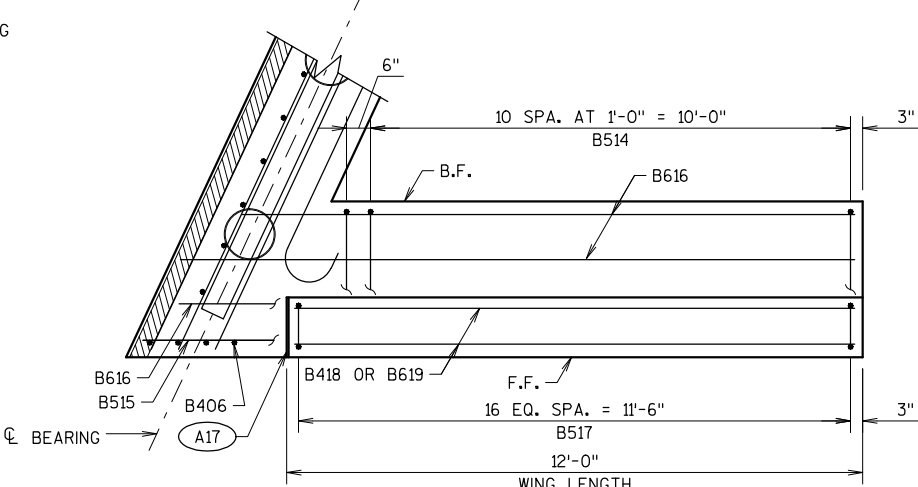
18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- A21

FOR PPT BARS & DIMENSIONS SEE SHEET 10.

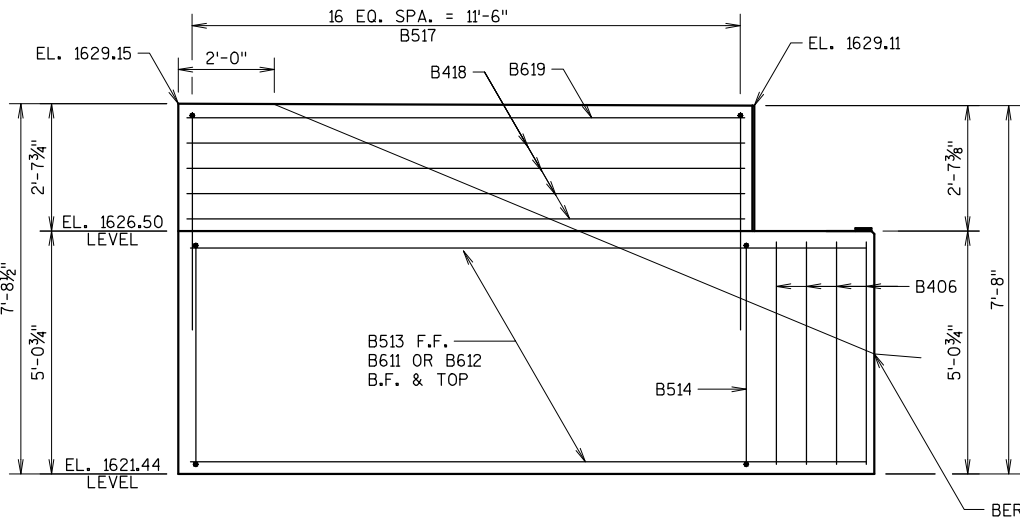
B.F. DENOTES BACK FACE
F.F. DENOTES FRONT FACE
E.F. DENOTES EACH FACE



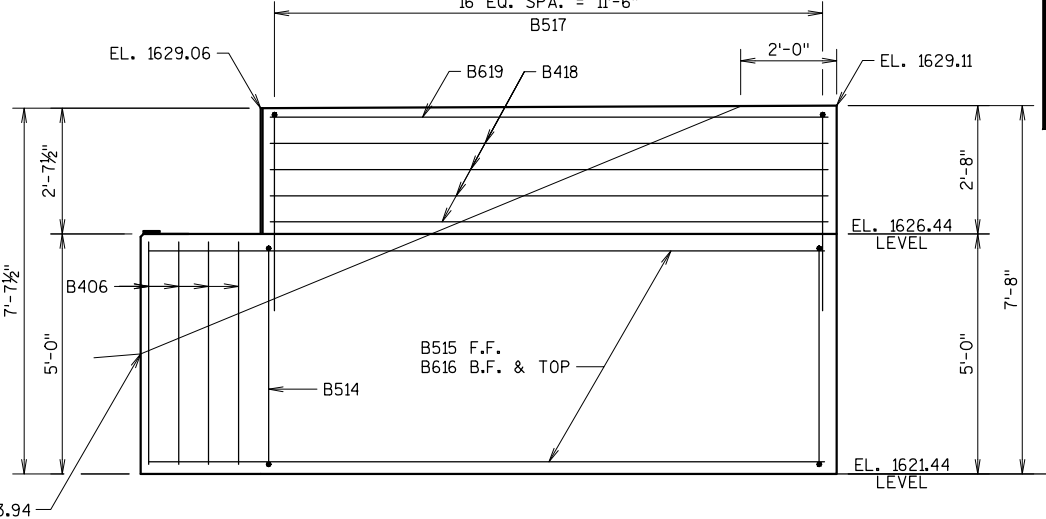
PLAN WING 3



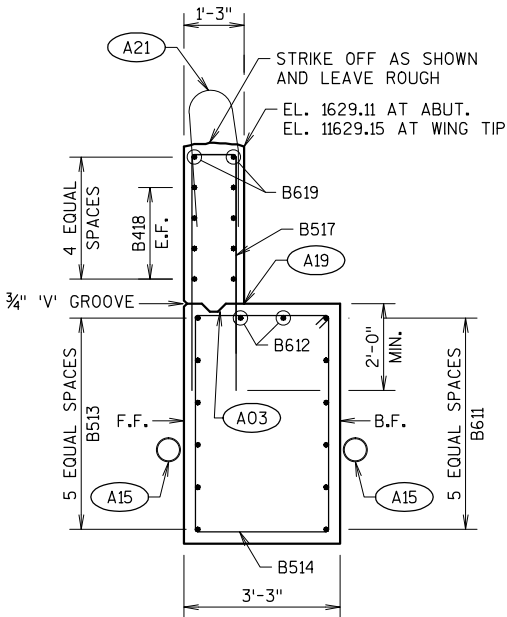
PLAN WING 4



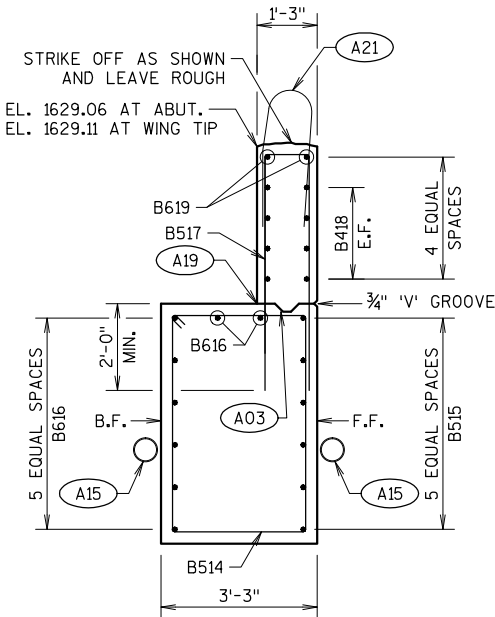
ELEVATION - WING 3



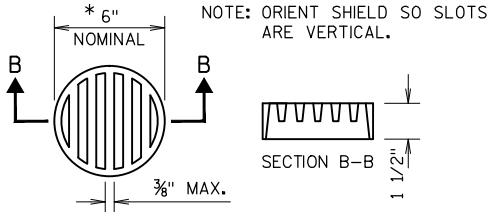
ELEVATION - WING 4



SECTION THRU WING 3



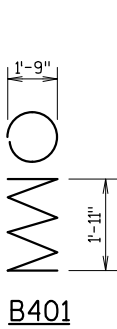
SECTION THRU WING 4



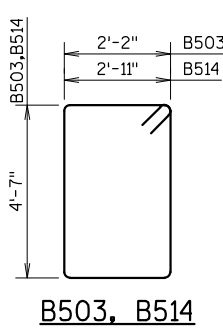
RODENT SHIELD DETAIL

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

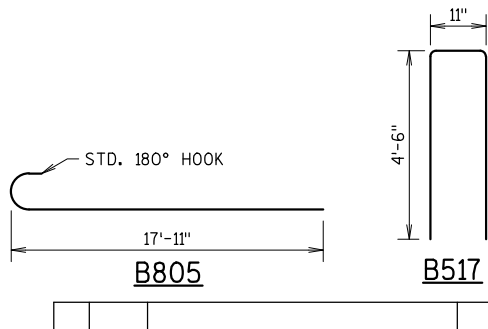
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE OUTFALL PIPE. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



B401



B503, B514



B805

B517

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
DRAWN BY PKF		PLANS ETP CK'D.	
NORTH ABUTMENT DETAILS			SHEET 7 OF 10



NOTES

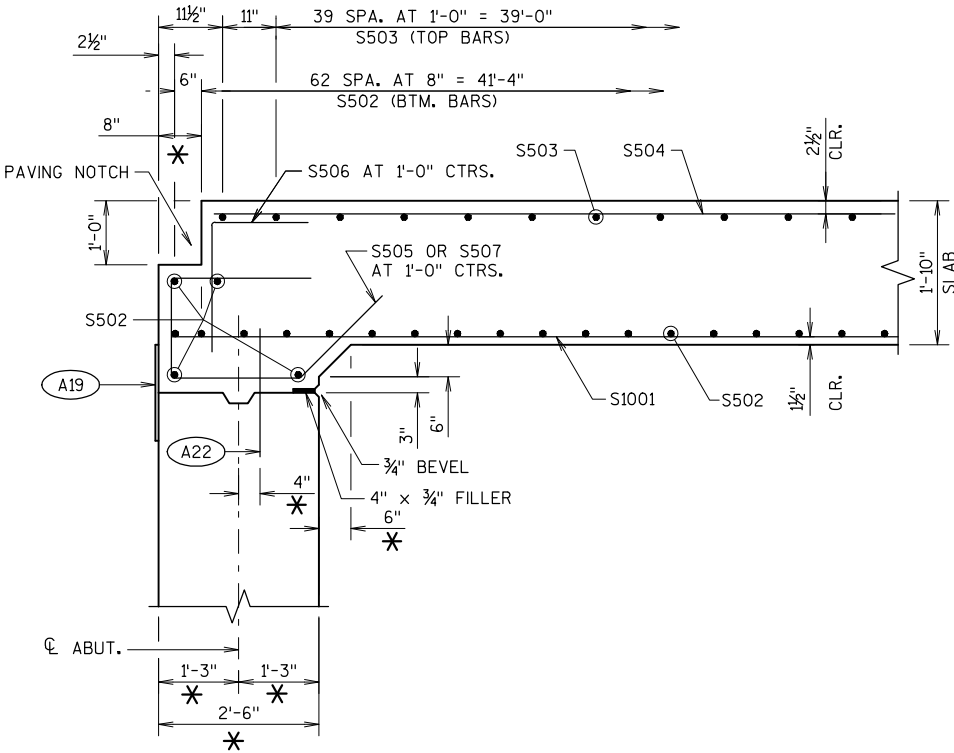
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE CL OF SUBSTRUCTURE UNITS.

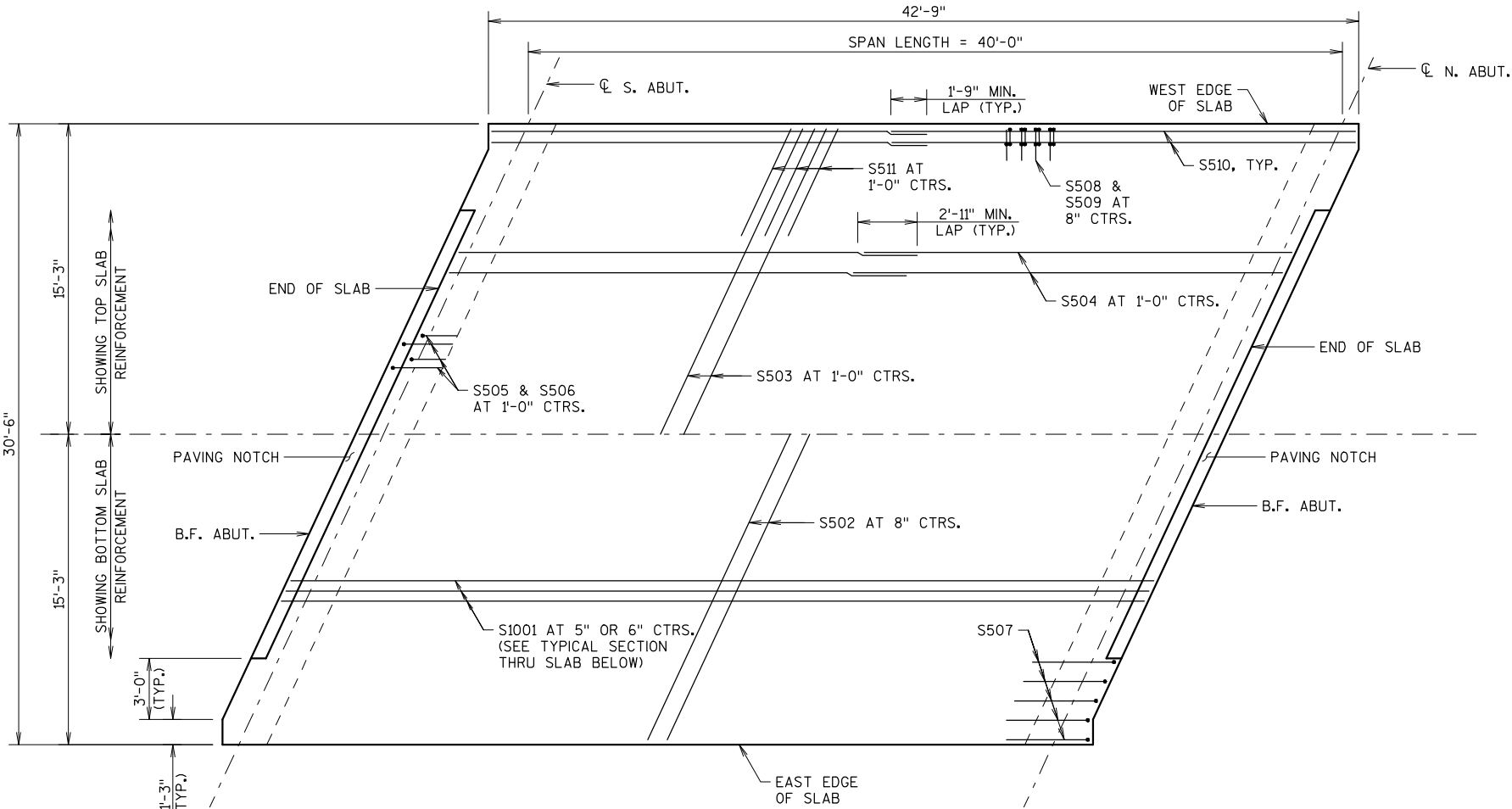
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

LEGEND

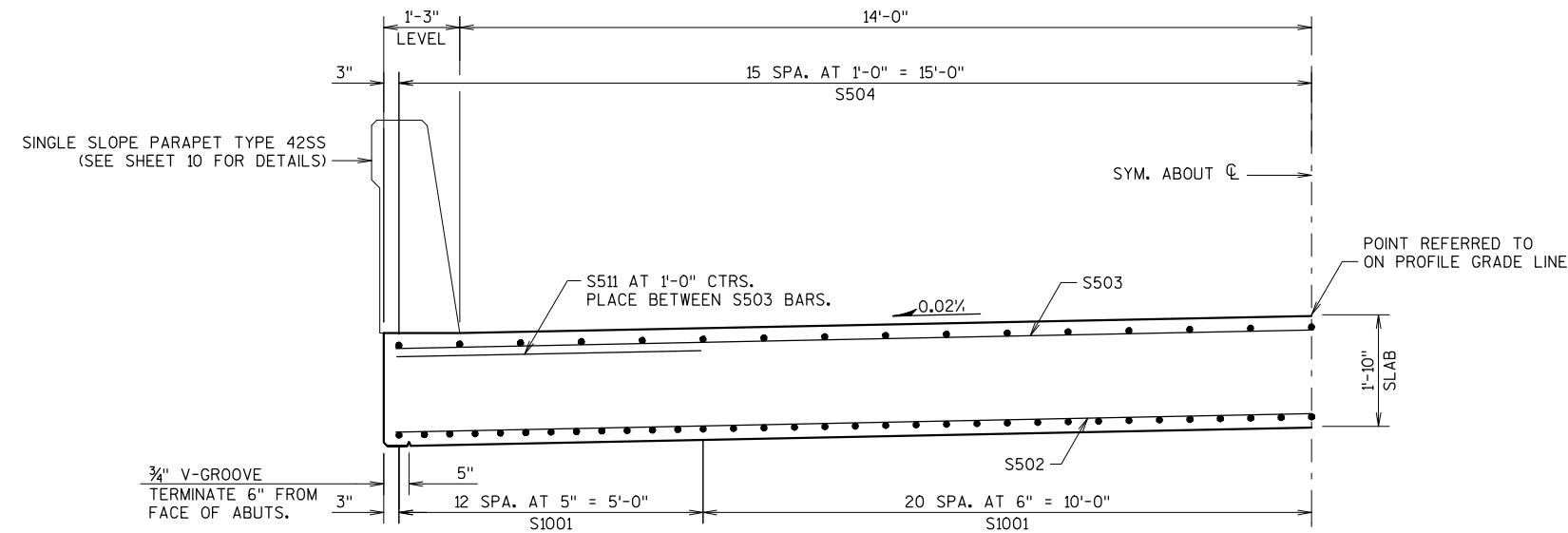
- A19 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- A22 A510 OR B510 BARS AT 1'-0" CTRS. THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- * DIMENSION IS NORMAL TO CL SUBSTRUCTURE.



PARTIAL LONGITUDINAL SECTION



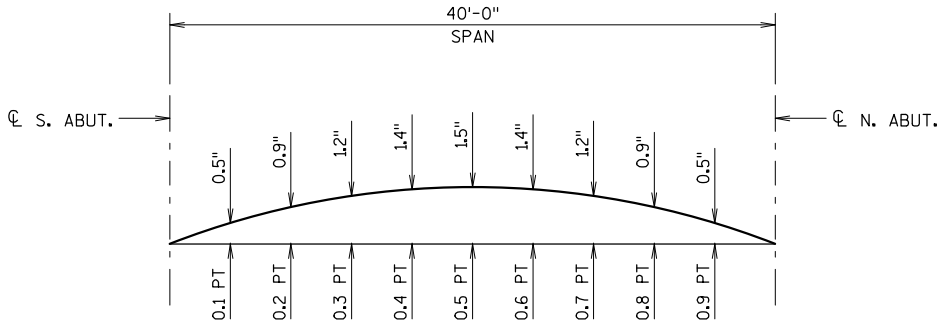
PLAN



TYPICAL SECTION THRU SLAB

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
DRAWN BY PKF		PLANS CK'D. ETP	
SUPERSTRUCTURE		SHEET 8 OF 10	





CAMBER DIAGRAM

PROVIDE CAMBER AS SHOWN ABOVE TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. THIS DOES NOT INCLUDE ANY ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS AND AT 5/10 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR CL.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE
LESS SLAB THICKNESS
PLUS CAMBER
PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS TOP OF SLAB FALSEWORK ELEVATION.

BILL OF BARS - SUPERSTRUCTURE

DIMENSIONS IN BENDING DETAILS ARE OUT-TO-OUT OF BAR.

BAR MARK	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION	
COATED BARS					TOTAL WEIGHT = 20,450 LBS	
S1001	65	42'-5"			SLAB - BTM	LONGIT.
S502	65	33'-3"			SLAB - BTM	TRANS.
S503	42	33'-3"			SLAB - TOP	TRANS.
S504	62	22'-8"			SLAB - TOP	LONGIT.
S505	46	7'-7"	X		SLAB - AT PAVING NOTCH	VERT.
S506	46	3'-5"	X		SLAB - AT PAVING NOTCH	VERT.
S507	20	8'-7"	X		SLAB - OUTSIDE PAVING NOTCH	VERT.
S508	130	4'-5"	X		PARAPETS	VERT.
S509	130	6'-8"	X		PARAPETS	VERT.
S510	32	22'-2"			PARAPETS	LONGIT.
S511	82	5'-0"			SLAB - TOP	TRANS.

THE FIRST DIGIT OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

TOP OF DECK ELEVATIONS

LOCATION	CL OF S. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL OF N. ABUT.
WEST EDGE OF SLAB	1628.93	1628.95	1628.97	1628.99	1629.01	1629.02	1629.04	1629.06	1629.07	1629.09	1629.11
CL STRUCTURE	1629.17	1629.19	1629.21	1629.23	1629.25	1629.27	1629.29	1629.31	1629.33	1629.34	1629.36
EAST EDGE OF SLAB	1628.86	1628.88	1628.90	1628.92	1628.94	1628.96	1628.98	1629.00	1629.02	1629.04	1629.05

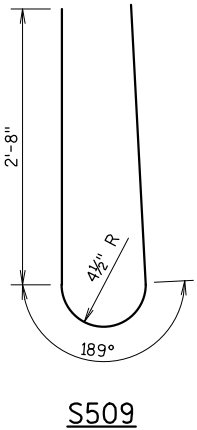
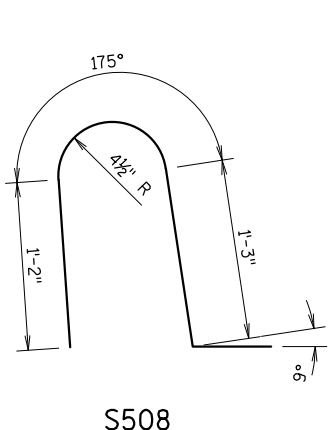
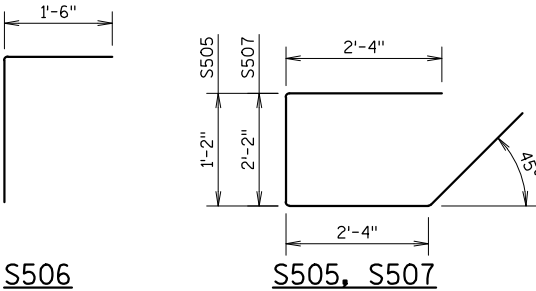
ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

ELEVATIONS ACCOUNT FOR 1'-3" LEVEL AREA UNDER PARAPETS.

SURVEY TOP OF SLAB ELEVATIONS

SPAN POINT	S. ABUT.	0.5	N. ABUT.
WEST EDGE OF SLAB			
CL STRUCTURE			
EAST EDGE OF SLAB			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR CL. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

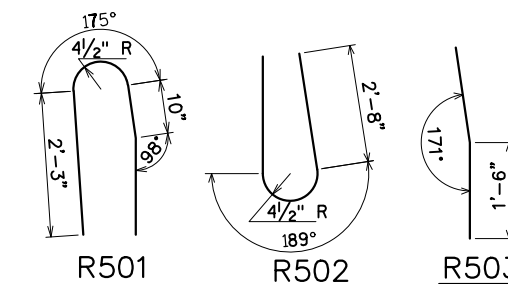


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
DRAWN BY		PKF	PLANS CK'D. ETP
SUPERSTRUCTURE DETAILS		SHEET 9 OF 10	



THE FIRST DIGIT OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	NO. REQ'D	LENGTH
R509	1 SERIES OF 6	4'-9" TO 6'-



▽ R501 AND R504 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

NO.	DATE	REVISION	B
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-34-54			
		DRAWN BY PKF	PLANS CKD. ETP
SINGLE SLOPE PARAPET 42SS		SHEET 10 OF	

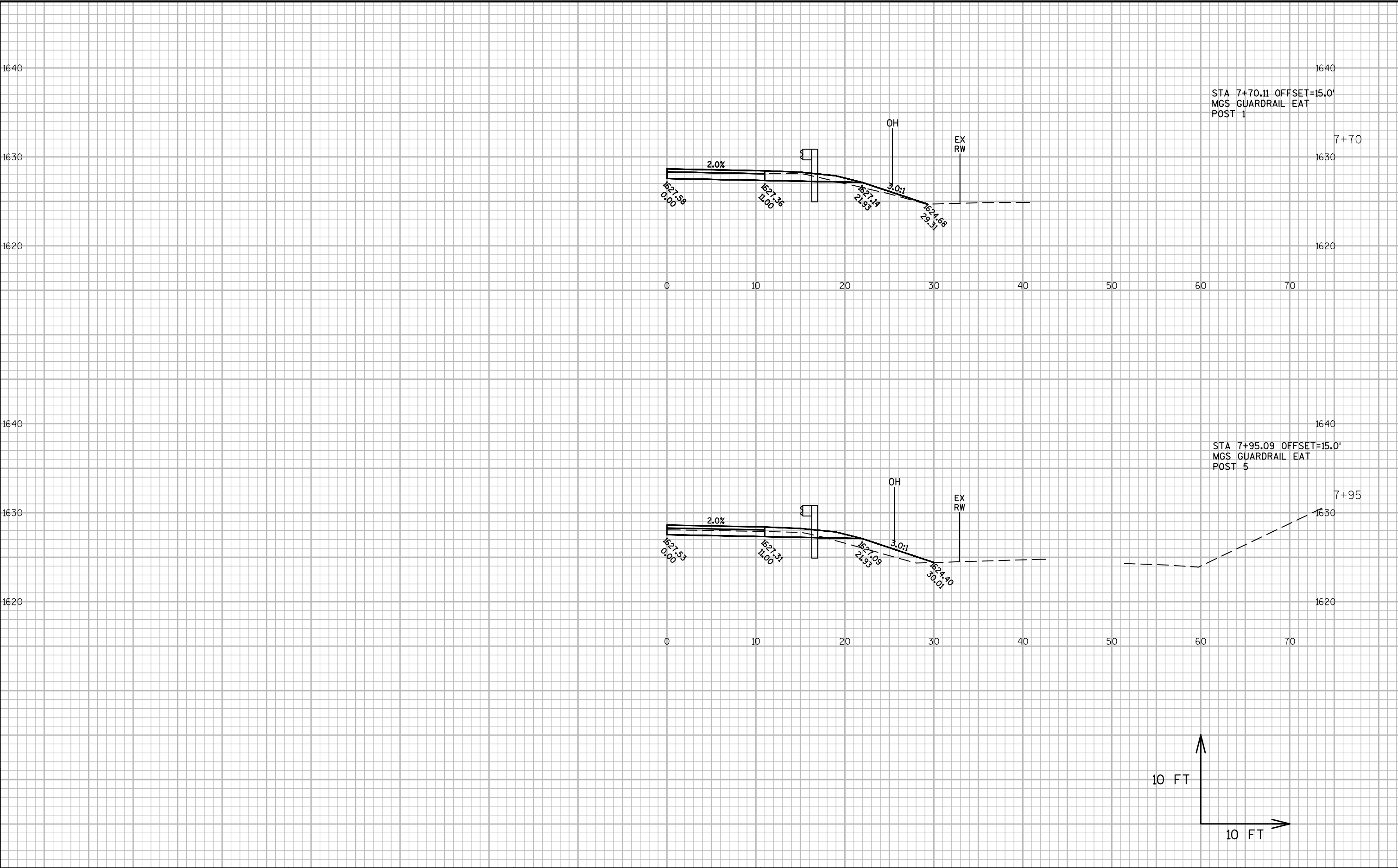
STATION	Distance	Area (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
		Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Expanded Fill	
					Note 1			1.00	1.25 Note 2	Note 3
7+00.00	0.00	40.8	7.3	0.1	-	-	-	0	0	0
7+50.00	50.00	32.8	7.3	-	68.1	13.6	0.1	68	0	54
7+70.11	20.11	13.8	7.3	2.7	17.4	5.5	1.0	85	1	65
7+95.09	24.98	9.3	7.3	8.3	10.7	6.8	5.1	96	8	63
7+95.67	0.58	8.0	7.3	1.7	0.2	0.2	0.1	96	8	62
8+00.00	4.33	15.6	7.3	9.4	1.9	1.2	0.9	98	9	62
8+20.07	20.07	5.1	7.3	10.9	7.7	5.5	7.5	106	18	55
8+20.65	0.58	6.0	7.3	4.3	0.1	0.2	0.2	106	19	55
8+45.63	24.98	4.0	7.3	8.6	4.6	6.8	6.0	111	26	45
8+50.00	4.37	4.7	7.3	21.8	0.7	1.2	2.5	111	29	41
9+00.00	50.00	-	7.3	30.9	4.3	13.6	48.8	116	90	-29
9+50.00	50.00	-	7.3	51.3	-	13.6	76.1	116	185	-138
9+60.09	10.09	-	7.3	47.9	-	2.7	18.5	116	209	-164
9+73.15	13.06	-	7.3	30.7	-	3.5	19.0	116	232	-191
BRIDGE										
10+26.85	0.00	-	7.3	38.3	-	-	-	116	232	-191
10+39.91	13.06	-	7.3	86.3	-	3.5	30.1	116	270	-232
10+50.00	10.09	-	7.3	89.4	-	2.7	32.8	116	311	-276
11+00.00	50.00	-	7.3	71.4	-	13.6	148.8	116	497	-475
11+50.00	50.00	-	7.3	60.8	-	13.6	122.4	116	650	-642
11+79.93	29.93	-	7.3	13.8	-	8.1	41.4	116	702	-702
12+00.00	20.07	1.1	7.3	27.4	0.4	5.5	15.3	116	721	-726
12+04.91	4.91	1.9	7.3	8.4	0.3	1.3	3.2	116	725	-731
12+04.92	0.01	0.4	7.3	18.4	0.0	0.0	0.0	116	725	-731
12+29.89	24.97	6.4	7.3	11.6	3.1	6.8	13.8	120	742	-752
12+30.06	0.17	4.4	7.3	13.7	0.0	0.0	0.1	120	742	-752
12+50.00	19.94	18.2	7.3	22.2	8.4	5.4	13.3	128	759	-766
12+55.19	5.19	9.0	7.3	8.7	2.6	1.4	3.0	131	763	-768
13+00.00	44.81	42.6	7.3	9.1	42.8	12.2	14.8	173	781	-756

Totals =	173	148	625
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Notes:
(1) Common Excavation is Item Number 205.0100.
(2) Expanded Fill Factor = 1.25

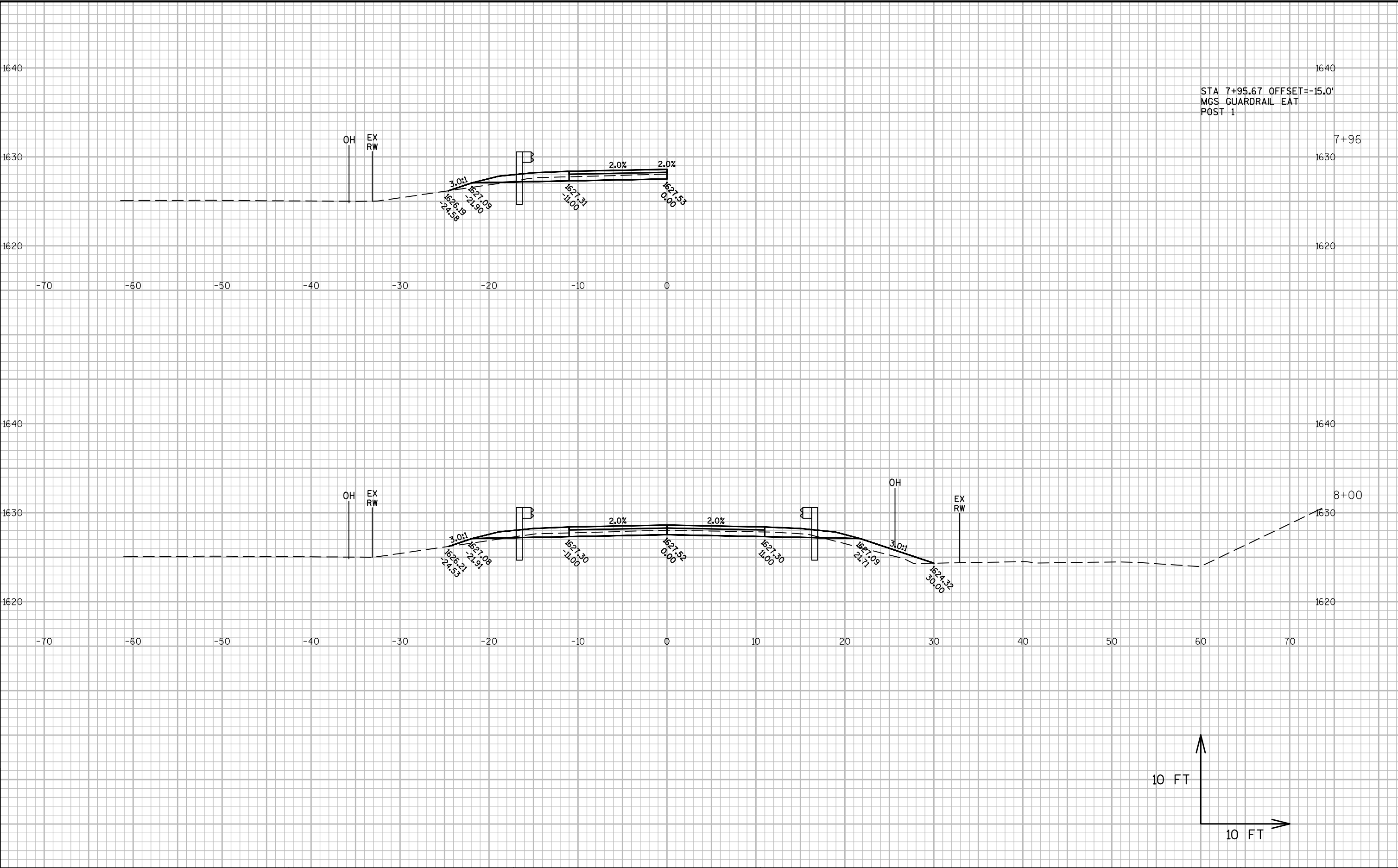
Expanded Fill = (Unexpanded Fill) * Fill Factor

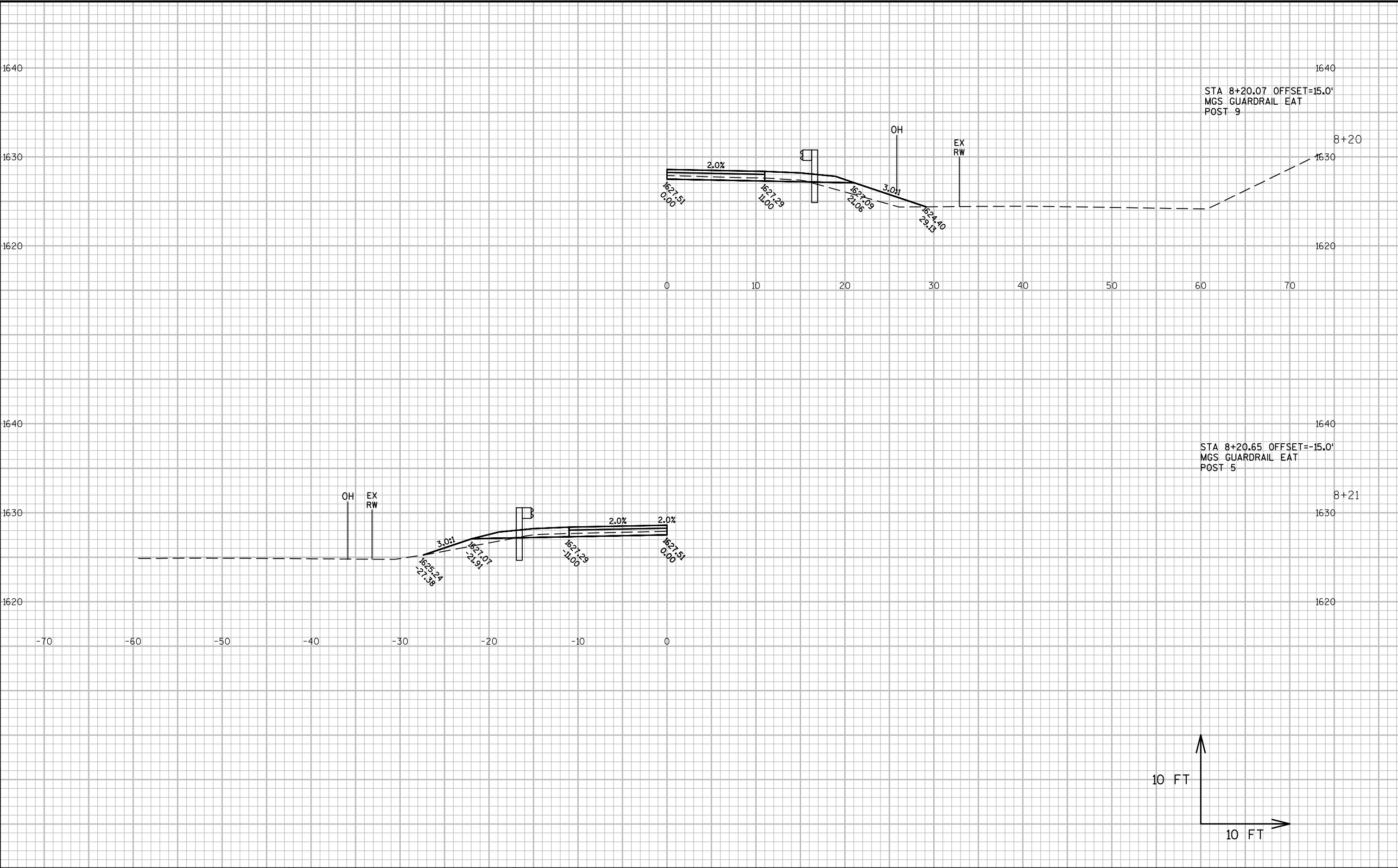
(3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.



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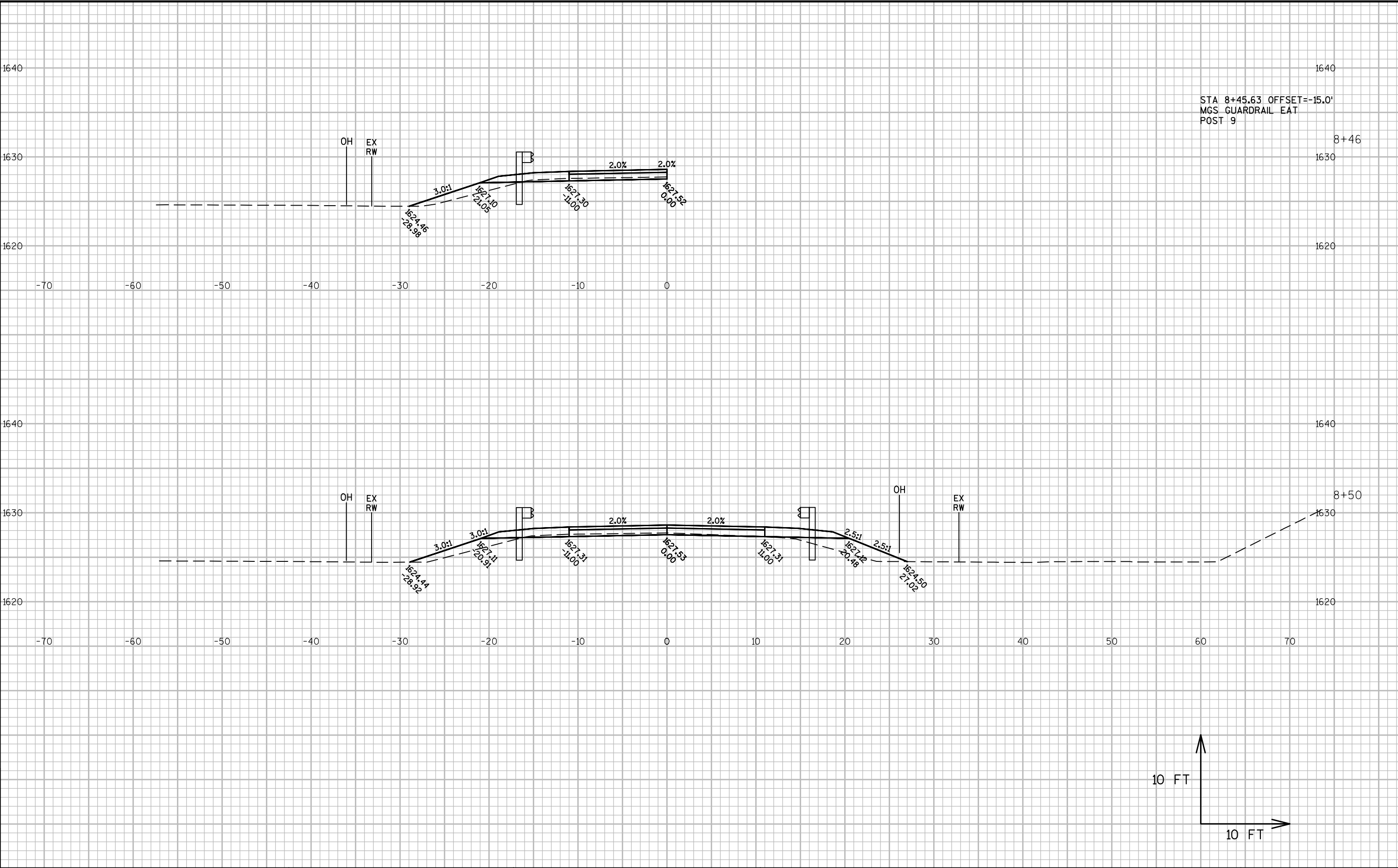
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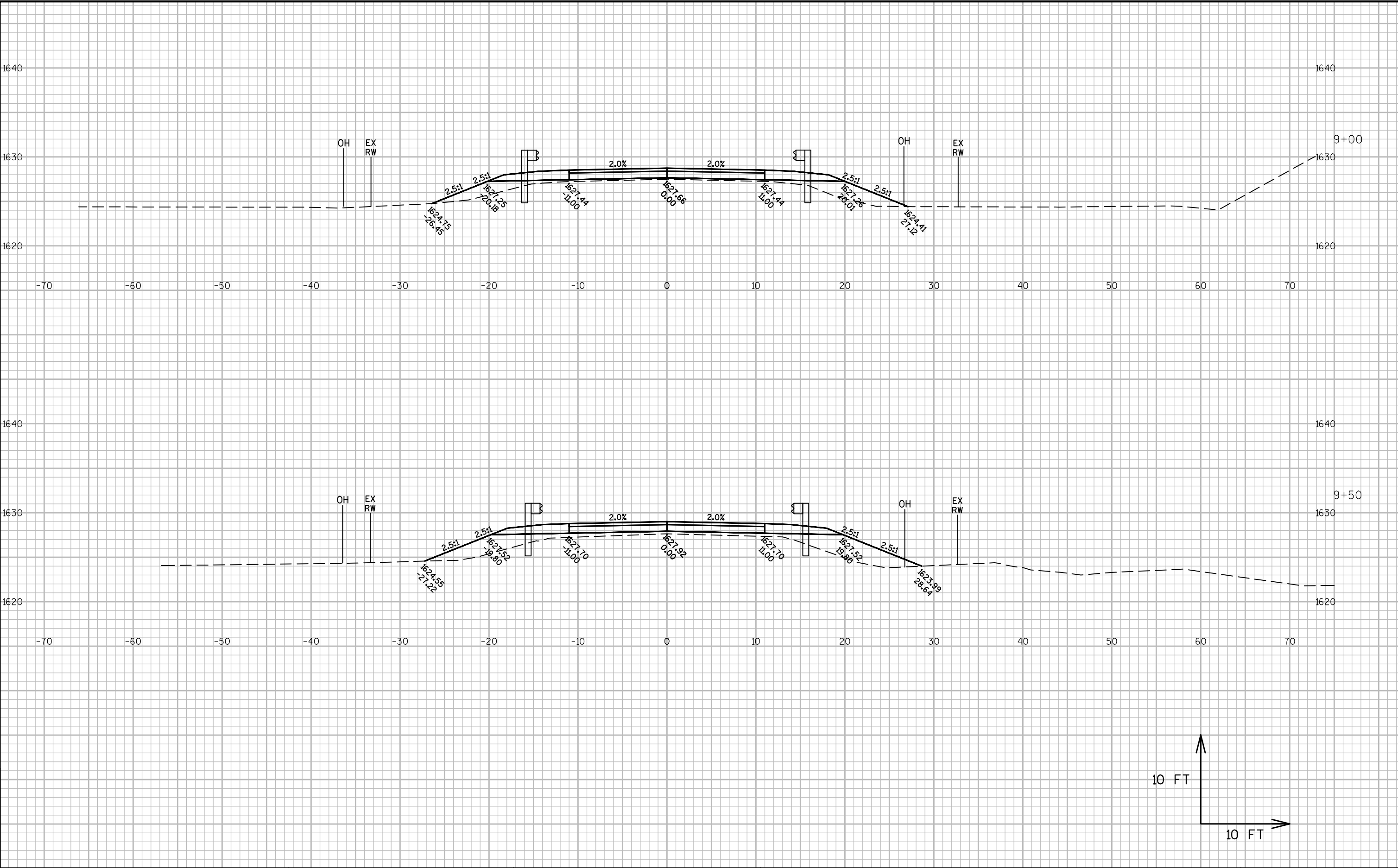


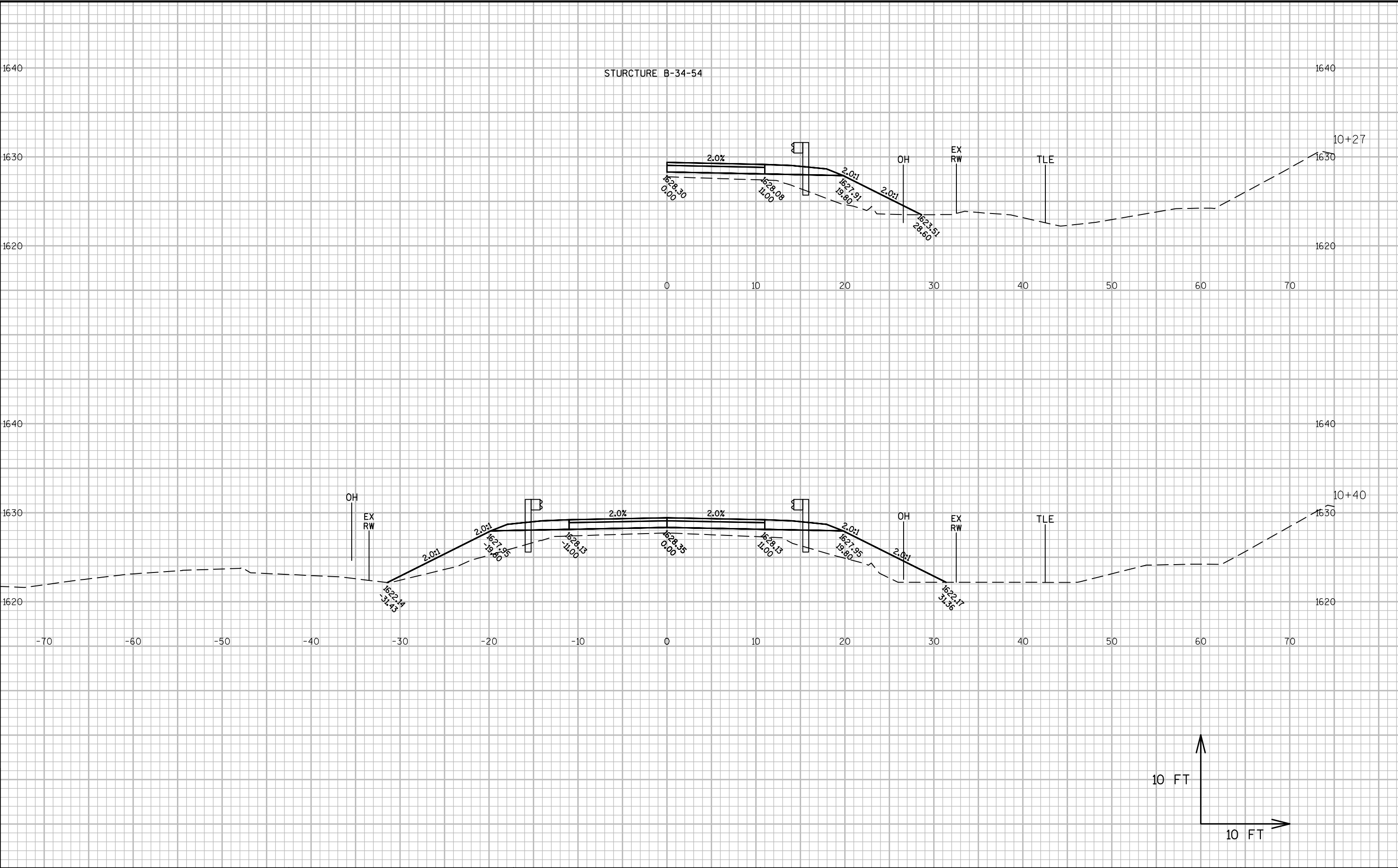


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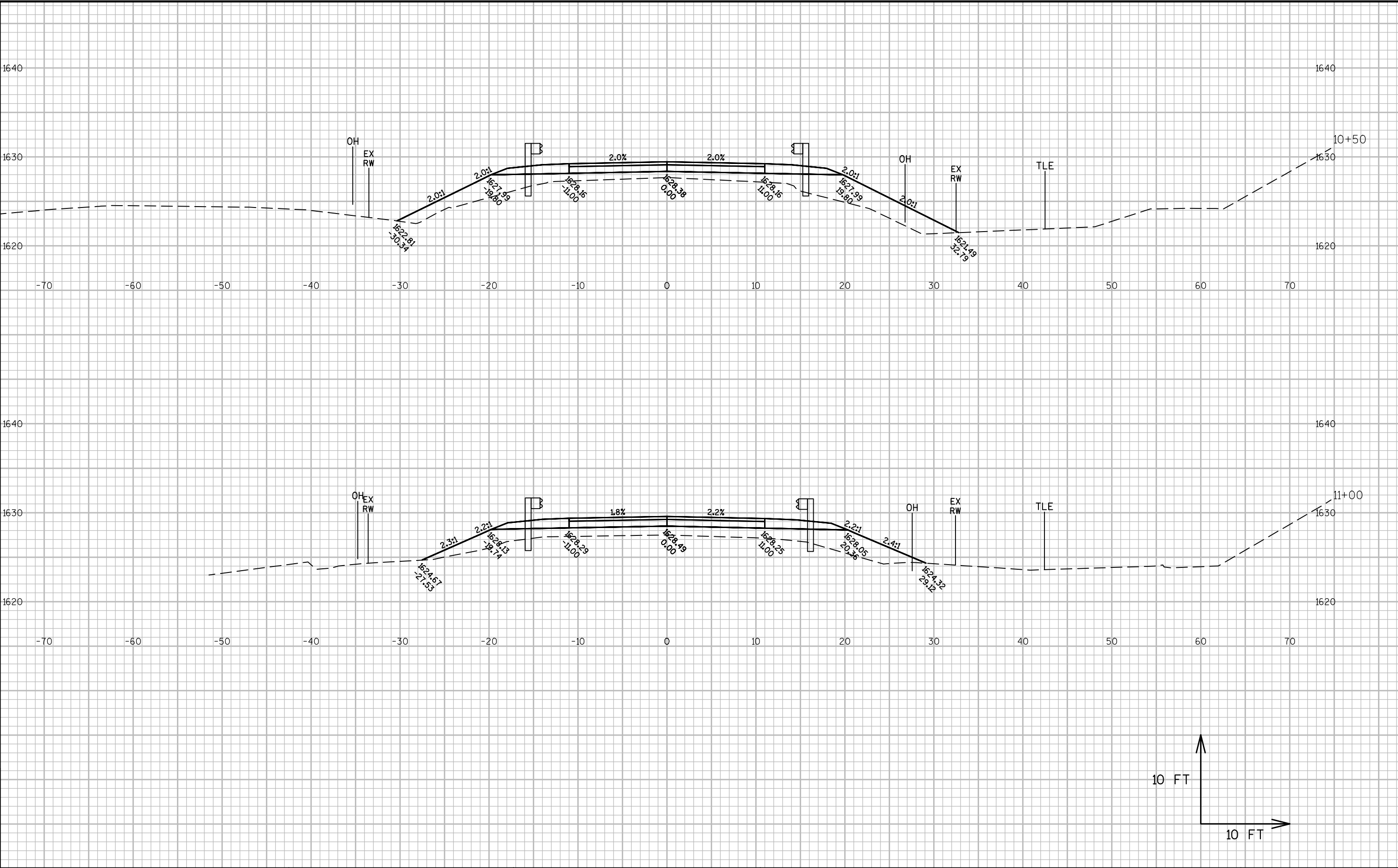






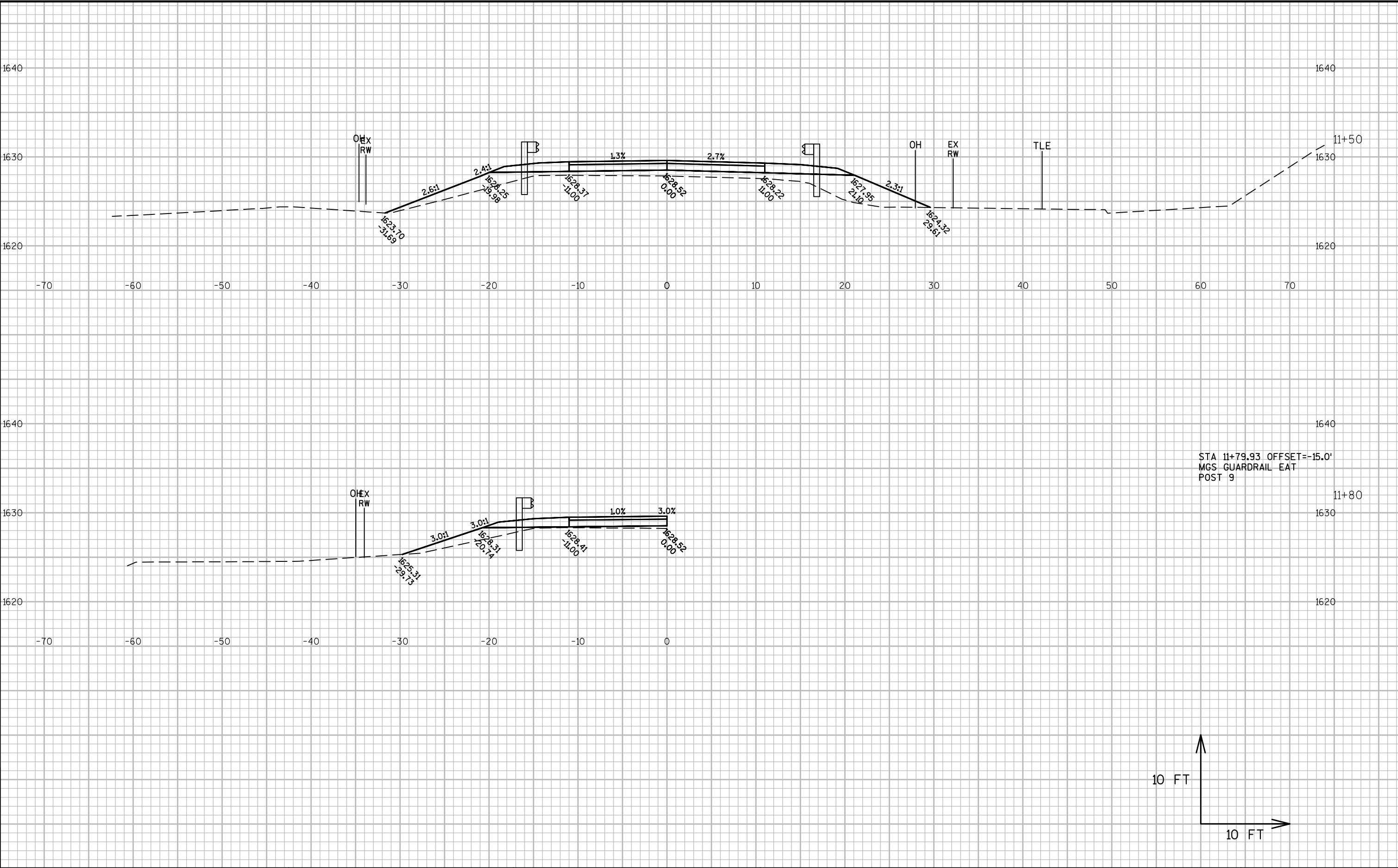
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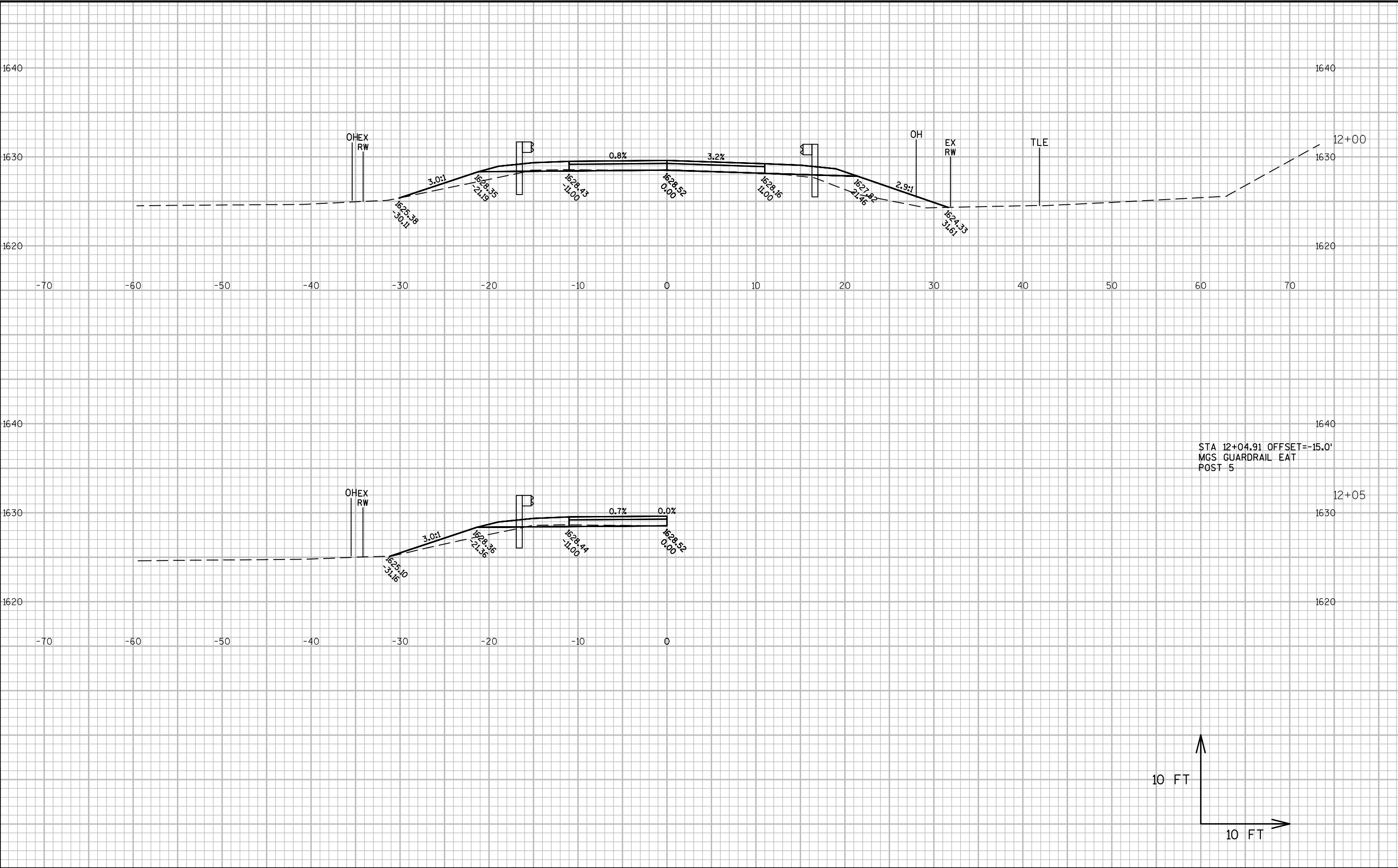
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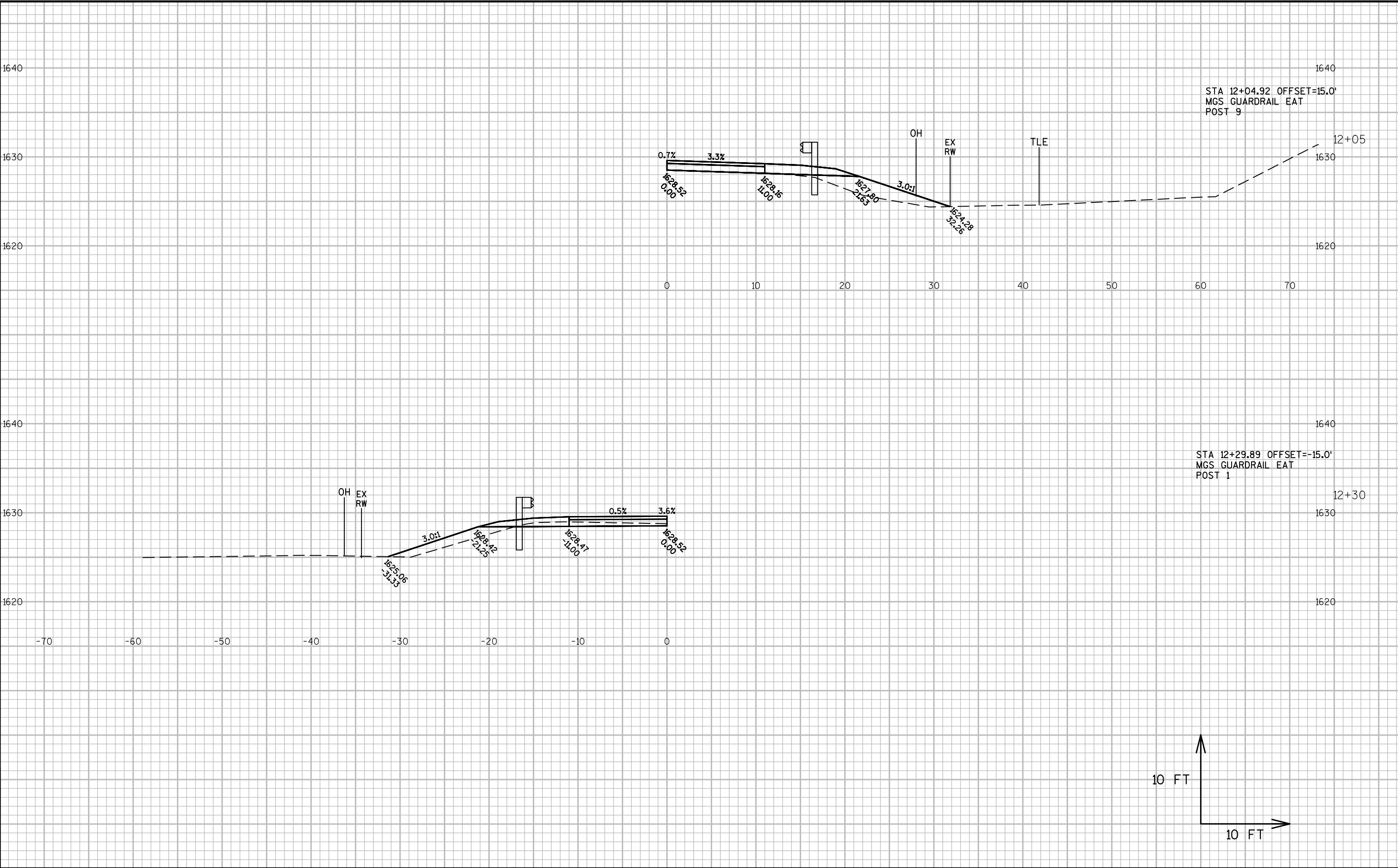
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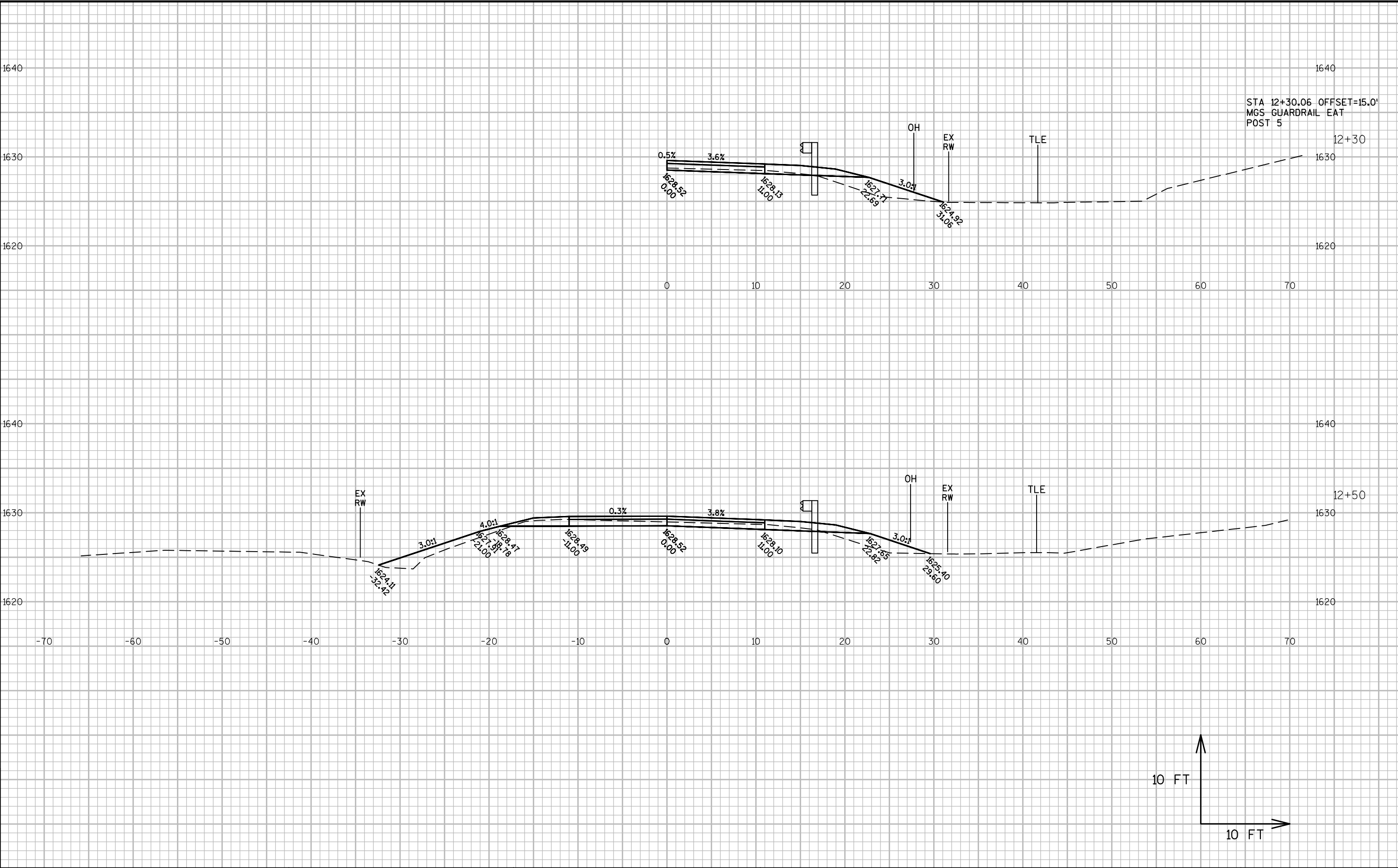
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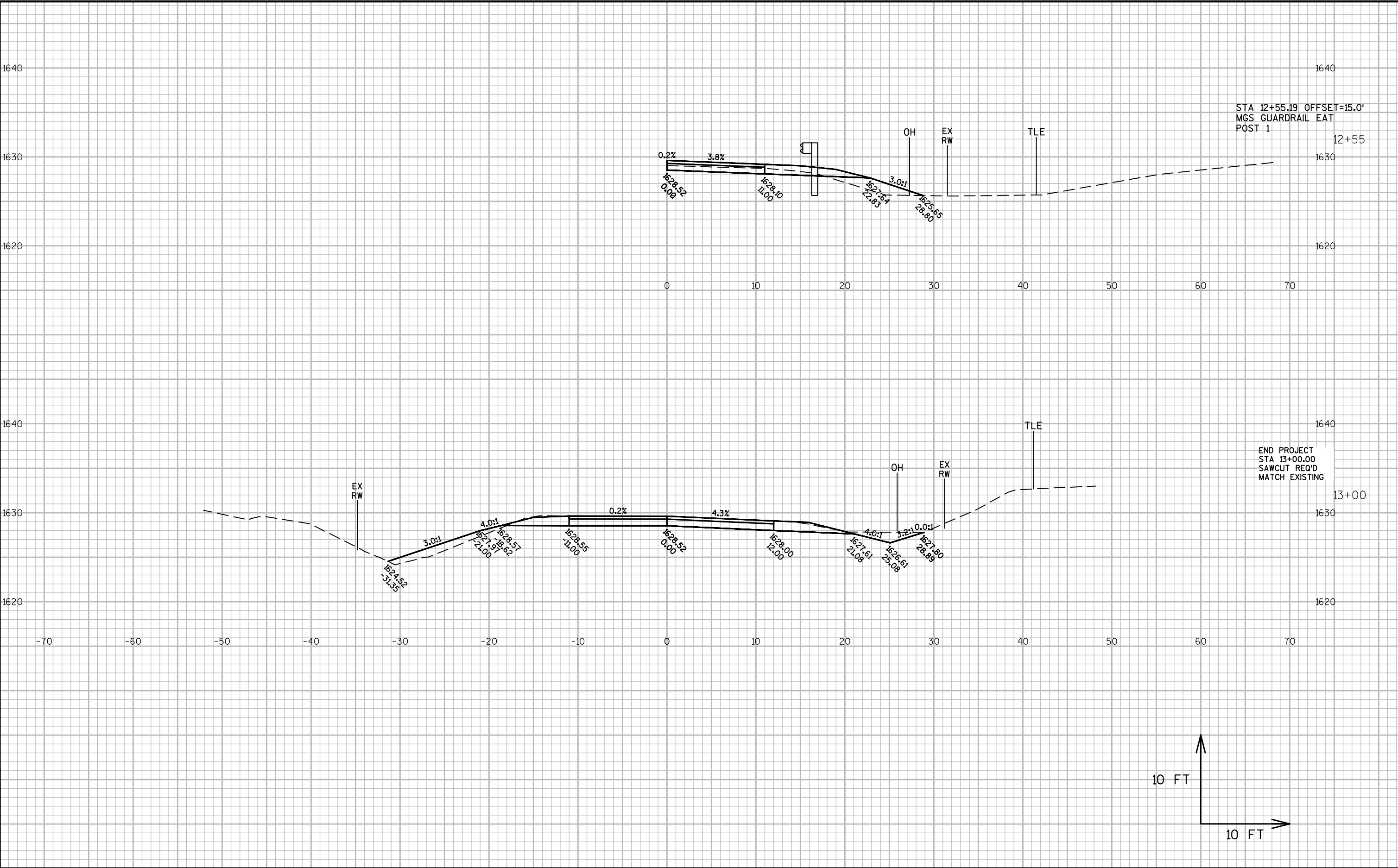




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Notes



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