

LAX

DECEMBER 2018

ORDER OF SHEETS

- Section No. 1 Title  
Section No. 2 Typical Sections and Details  
Section No. 3 Estimate of Quantities  
Section No. 3 Miscellaneous Quantities  
~~Section No. 4 Right of Way Plan~~  
Section No. 5 Plan and Profile (Incl. Erosion Control)  
Section No. 6 Standard Detail Drawings  
Section No. 7 Sign Plates  
Section No. 8 Structure Plans  
Section No. 9 Computer Earthwork Data  
Section No. 9 Cross Sections

TOTAL SHEETS = 36



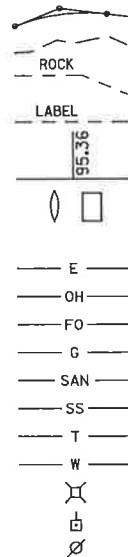
DESIGN DESIGNATION

A.A.D.T. 2015 = 94  
A.A.D.T. 2035 = 103  
D.H.V. = 20  
D.D. = 50/50  
T. = 15%  
DESIGN SPEED = 30 M.P.H.  
ESALS = 7,300

CONVENTIONAL SYMBOLS

- PLAN  
CORPORATE LIMITS  
PROPERTY LINE  
LOT LINE  
LIMITED HIGHWAY EASEMENT  
EXISTING RIGHT OF WAY  
PROPOSED OR NEW R/W LINE  
SLOPE INTERCEPT  
REFERENCE LINE  
EXISTING CULVERT  
PROPOSED CULVERT (Box or Pipe)  
COMBUSTIBLE FLUIDS  
HIGH VOLTAGE  
MARSH AREA  
WOODED OR SHRUB AREA

- PROFILE  
GRADE LINE  
ORIGINAL GROUND  
MARSH OR ROCK PROFILE (To be noted as such)  
SPECIAL DITCH  
GRADE ELEVATION  
CULVERT (Profile View)  
UTILITIES  
ELECTRIC  
OVERHEAD UTILITY  
FIBER OPTIC  
GAS  
SANITARY SEWER  
STORM SEWER  
TELEPHONE  
WATER  
UTILITY PEDESTAL  
POWER POLE  
TELEPHONE POLE



STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

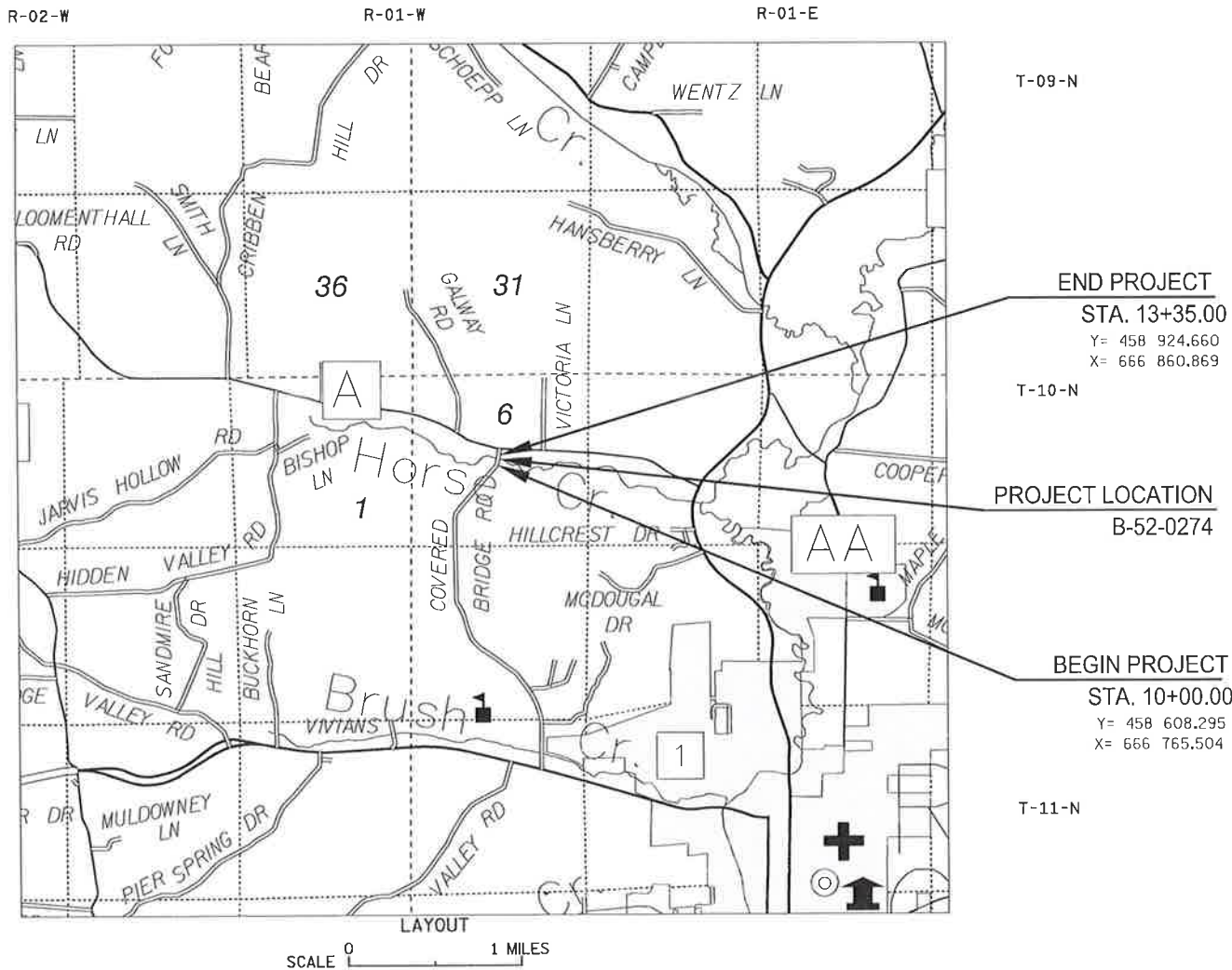
PLAN OF PROPOSED IMPROVEMENT

TOWN OF RICHLAND, COVERED BRIDGE ROAD

(HORSE CREEK BRIDGE B-52-0274)

LOCAL STREET  
RICHLAND COUNTY

STATE PROJECT NUMBER  
5365-00-72



TOTAL NET LENGTH OF CENTERLINE = 0.063 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, RICHLAND COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT

PROJECT ID

5365-00-72

FEDERAL PROJECT

PROJECT

CONTRACT

ACCEPTED FOR

TOWN of RICHLAND

6-9-18 Dan Jelenc  
(Date) (Signature & Title of Official) Chairman

ACCEPTED FOR

COUNTY of RICHLAND

6-7-18 Bill Palmer  
(Date) (Signature & Title of Official) Commissioner

ORIGINAL PLANS PREPARED BY

**WESTBROOK**  
Associated Engineers, Inc.  
619 EAST HOXIE STREET  
P.O. BOX 429  
SPRING GREEN, WISCONSIN 53588  
PHONE (608) 588-7866  
FAX (608) 588-7954



STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor WESTBROOK  
Designer WESTBROOK  
Management Consultant KL ENGINEERING, INC.

APPROVED FOR THE DEPARTMENT

DATE: 7/24/18 Jeff Melville  
Management Consultant Signature

E

STANDARD ABBREVIATIONS

ABUT.	Abutment	JT	Joint	SEC	Section
AC	Acre	JCT	Junction	SHLDR	Shoulder
AGG.	Aggregate	LHF	Left-Hand Forward	SHR	SHRINKAGE
AH	Ahead	L	Length of Curve	SW	Sidewalk
<	Angle	LIN FT OR LF	Linear Foot	S	South
ASPH	Asphaltic	LC	Long Chord of Curve	SQ	Square
AVG.	Average	MH	Manhole	SF OR SQ FT	Square Feet
A.D.T	Average Daily Traffic	MB	Mailbox	SY or SQ YD	Square Yard
BAD	Base Aggregate Dense	ML OR M/L	Match Line	STD	Standard
BK	Back	N	North	SDD	Standard Detail Drawings
BF	Back Face	Y	North Grid Coordinate	STH	State Trunk Highway
B.M.	Bench Mark	OD	Outside Diameter	STA	Station
BR.	Bridge	PLE	Permanent Limited Easement	SS	Storm Sewer
C/L	Center Line	PT	Point	SG	Subgrade
CC	Center to Center	PC	Point of Curvature	SE	Superelevation
CTH	County Trunk Highway	PI	Point of Intersection	SL or S/L	Survey Line
CR.	Creek	PRC	Point of Reverse Curvature	SV	Septic Vent
CY or CU YD	Cubic Yard	PT	Point of Tangency	T	Tangent
CP	Culvert Pipe	POC	Point on Curve	TEL	Telephone
C & G	Curb and Gutter	PVC	Polyvinyl Chloride	TEMP	Temporary
D	Degree of Curve	PCC	Portland Cement Concrete	TI	Temporary Interest
DHV	Design Hour Volume	LB	Pound	t	Ton
DIA	Diameter	PSI	Pounds Per Square Inch	T or TN	Town
E	East	PE	Private Entrance	TRANS	Transition
X	East Grid Coordinate	R	Radius	TL OR T/L	Transit Line
ELEC	Electric	RR	Railroad	T	Trucks (percent of)
EL OR ELEV	Elevation	RL OR R/L	Reference Line	TYP	Typical
ESALS	Equivalent Single Axle Loads	RP	Reference Point	UNCL	Unclassified
EBS	Excavation Below Subgrade	RCCP	Reinforced Concrete Culvert Pipe	UG	Underground Cable
FF	Face to Face	REQD	Required	USH	United States Highway
FE	Field Entrance	RES	Residence or Residential	VAR	Variable
F	Fill	RW	Retaining Wall	V	Velocity or Design Speed
FG	Finished Grade	RT	Right	VERT	Vertical
FL or F/L	Flow Line	RHF	Right-Hand Forward	VC	Vertical Curve
FT	Foot	R/W	Right-of-Way	VOL	Volume
FTG	Footing	R	River	WM	Water Main
GN	Grid North	RD	Road	WV	Water Valve
HT	Height	RDWY	Roadway	W	West
CWT	Hundredweight	SALV	Salvaged	WB	Westbound
HYD	Hydrant	SAN S	Sanitary Sewer	YD	Yard
INL	inlet				
ID	Inside Diameter				
INV	Invert				
IP	Iron Pipe or Pin				
IRS	Iron Rod Set				

ORDER OF SECTION 2 SHEETS

GENERAL NOTES  
TYPICAL SECTIONS  
ALIGNMENT DETAILS

RUNOFF COEFFICIENT TABLE

HYDROLOGIC SOIL GROUP												
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES,WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 0.37 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.31 ACRES

CONTACTS

CONSULTANT LIAISON	COUNTY LIAISON	WisDNR LIAISON
WESTBROOK ASSOCIATED ENGINEERS, INC. 619 EAST HOXIE STREET SPRING GREEN, WI 53588	RICHLAND COUNTY HIGHWAY DEPT. 120 BOWEN CIRCLE RICHLAND CENTER, WI 53581	DNR SOUTH CENTRAL REGION HQ 3911 FISH HATCHERY ROAD FITCHBURG, WI 53711
ATTN: AARON PALMER, P.E. PH: (608) 588-7866 FAX: (608) 588-7954 aplamer@westbrookeng.com	ATTN: BILL CONDON PH: (608) 647-4707 bill.condon@co.richland.wi.us	ATTN: ANDY BARTA PH: (608) 275-3308 andrew.barta@wisconsin.gov

UTILITIES

ELECTRIC AND GAS ALLIANT ENERGY ATTN: CHRIS CHITWOOD SUITE 1000 4902 N BILTMORE LANE MADISON, WI 53718 (608) 458-4871 chrischitwood@alliantenergy.com	COMMUNICATIONS FRONTIER ATTN: JERRY MOORE 2222 WEST WISCONSIN STREET PORTAGE, WI 53901 (608) 742-9507 jerald.r.moore@ftr.com
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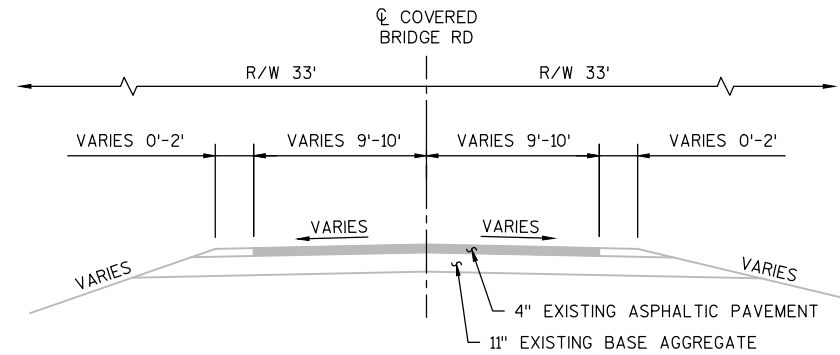
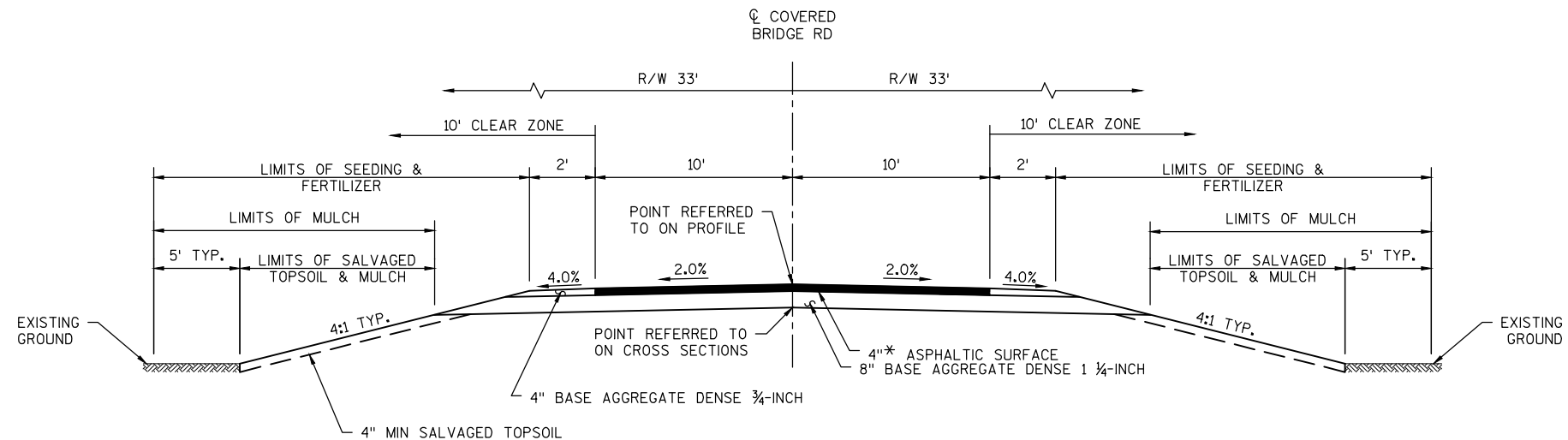
Dial 811 or (800)242-8511

www.DiggersHotline.com

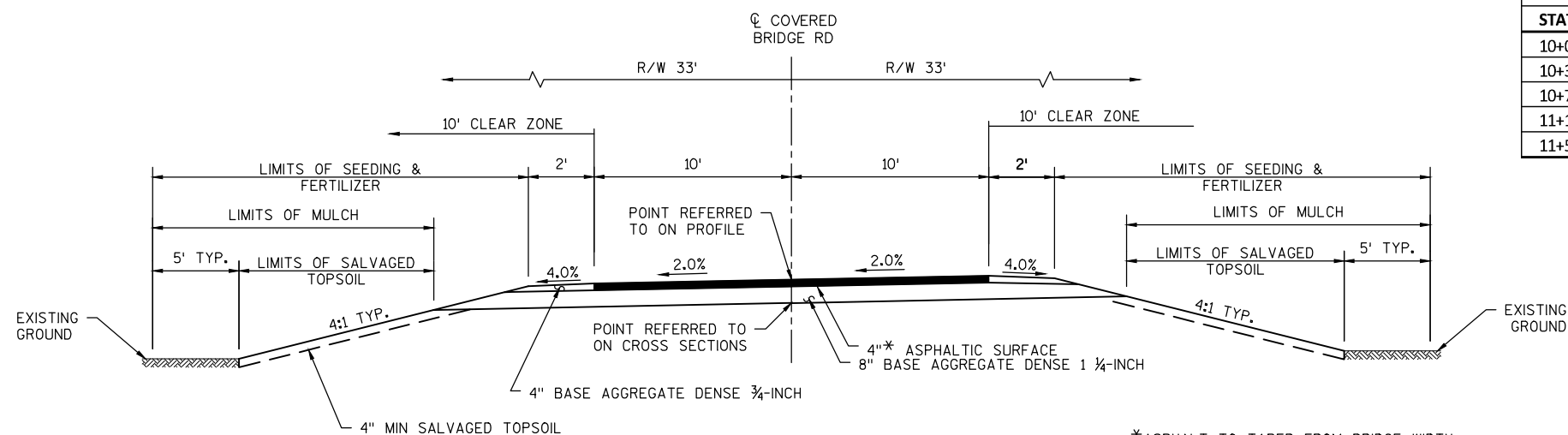
\*\*DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

GENERAL NOTES

- EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. SILT FENCE SHALL BE IN PLACE PRIOR TO CONSTRUCTION.
- DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE DRIVING LANES AND THE SHOULDERS ARE TO BE FERTILIZED, SEEDED, TEMPORARY SEEDED, AND MULCHED, OR AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED AT 3 LBS PER 1000 SQUARE FEET.
- NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.
- WETLANDS ARE PRESENT AT THE LOCATIONS SHOWN IN THE PLANS. DO NOT OPERATE MACHINERY OUTSIDE OF THE SLOPE INTERCEPTS IN THESE LOCATIONS.
- REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR FIELD LOCATING ALL UTILITIES.
- D.O.T. MONUMENT IS TO BE FURNISHED BY THE STATE AND PLACED BY THE CONTRACTOR IN THE SAME WING THAT THE PROPOSED NAME PLATE WILL BE PLACED, AS DIRECTED BY THE ENGINEER.
- COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), RICHLAND COUNTY, HORIZONTAL DATUM NAD83, ELEVATION DATUM NAVD88.
- ASPHALTIC SURFACE LAYERS:  
- UPPER: 1½" (12.5 MM NOMINAL SIZE)  
- LOWER: 2¼" (12.5 MM NOMINAL SIZE)

**TYPICAL EXISTING SECTION****TYPICAL FINISHED SECTION**

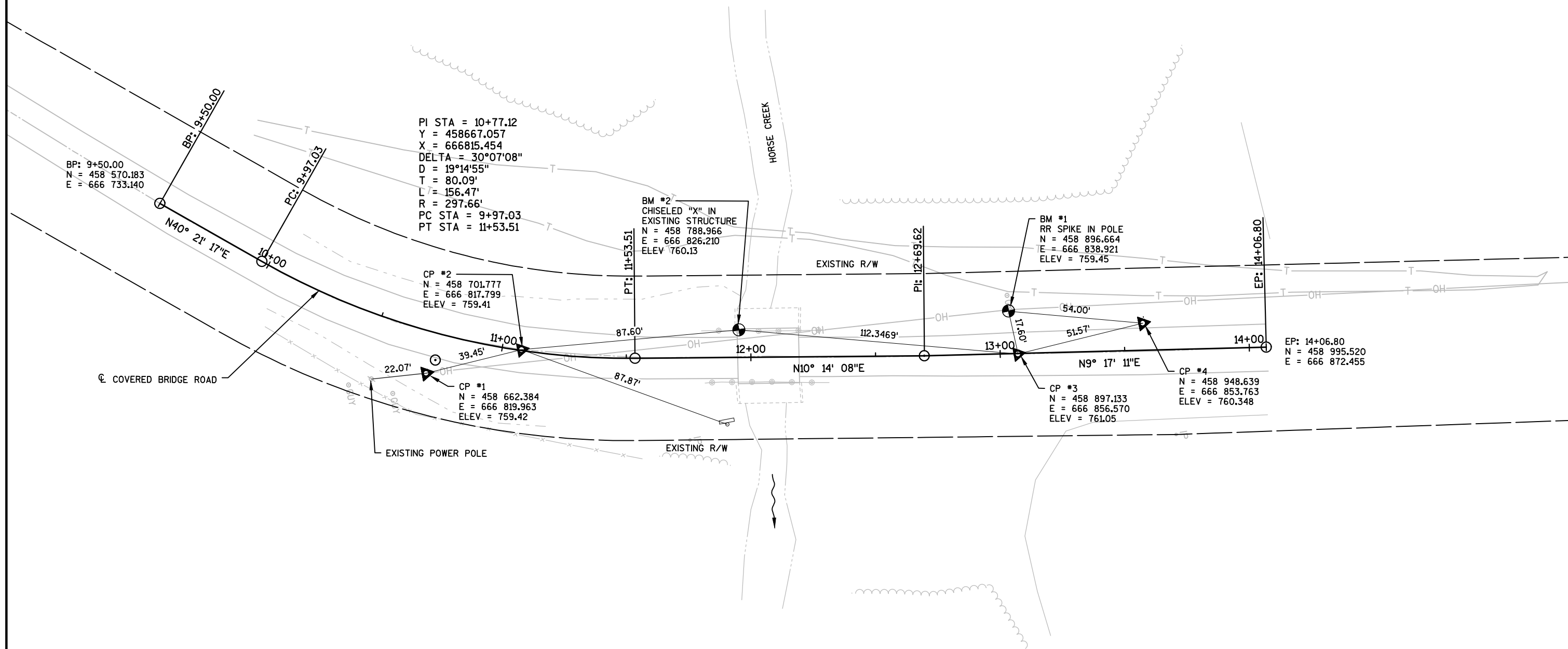
STA. 11+50 - STA. 13+35

\*ASPHALT TO TAPER FROM BRIDGE WIDTH  
TO 20' AT 30' FROM BRIDGE ENDS.**TYPICAL FINISHED SUPERELEVATED SECTION**

STA. 10+00 - STA. 11+50

\*ASPHALT TO TAPER FROM BRIDGE WIDTH  
TO 20' AT 30' FROM BRIDGE ENDS.**SUPERELEVATION TABLE: P.I. STA. = 10+77.12**

STATION	REMARK	LEFT	RIGHT
10+00.00	END NORMAL CROWN	-2.00%	-2.00%
10+37.50	LEVEL CROWN	-2.00%	0.00%
10+75.00	REVERSE CROWN	-2.00%	2.00%
11+12.50	LEVEL CROWN	-2.00%	0.00%
11+50.00	END NORMAL CROWN	-2.00%	-2.00%



Estimate Of Quantities

5365-00-72

Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 12+07	LS	1.000	1.000
0004	204.0165	Removing Guardrail	LF	100.000	100.000
0006	205.0100	Excavation Common	CY	280.000	280.000
0008	206.1000	Excavation for Structures Bridges (structure) 01. B-52-0274	LS	1.000	1.000
0010	210.1500	Backfill Structure Type A	TON	480.000	480.000
0012	213.0100	Finishing Roadway (project) 01. 5356-00-72	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	45.000	45.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	440.000	440.000
0018	455.0605	Tack Coat	GAL	37.000	37.000
0020	465.0105	Asphaltic Surface	TON	150.000	150.000
0022	502.0100	Concrete Masonry Bridges	CY	146.000	146.000
0024	502.3200	Protective Surface Treatment	SY	165.000	165.000
0026	505.0400	Bar Steel Reinforcement HS Structures	LB	4,330.000	4,330.000
0028	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	16,670.000	16,670.000
0030	513.4061	Railing Tubular Type M 01. B-52-0274	LF	80.000	80.000
0032	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0034	550.2106	Piling CIP Concrete 10 3/4 X 0.365-Inch	LF	700.000	700.000
0036	606.0300	Riprap Heavy	CY	55.000	55.000
0038	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	140.000	140.000
0040	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5365-00-72	EACH	1.000	1.000
0042	619.1000	Mobilization	EACH	1.000	1.000
0044	624.0100	Water	MGAL	22.000	22.000
0046	625.0500	Salvaged Topsoil	SY	359.000	359.000
0048	627.0200	Mulching	SY	622.000	622.000
0050	628.1504	Silt Fence	LF	800.000	800.000
0052	628.1520	Silt Fence Maintenance	LF	800.000	800.000
0054	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0056	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0058	628.6005	Turbidity Barriers	SY	100.000	100.000
0060	629.0210	Fertilizer Type B	CWT	1.000	1.000
0062	630.0120	Seeding Mixture No. 20	LB	30.000	30.000
0064	630.0200	Seeding Temporary	LB	30.000	30.000
0066	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0068	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0070	638.2602	Removing Signs Type II	EACH	4.000	4.000
0072	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0074	642.5001	Field Office Type B	EACH	1.000	1.000

Estimate Of Quantities

5365-00-72

Line	Item	Item Description	Unit	Total	Qty
0076	643.0420	Traffic Control Barricades Type III	DAY	1,098.000	1,098.000
0078	643.0705	Traffic Control Warning Lights Type A	DAY	1,708.000	1,708.000
0080	643.0900	Traffic Control Signs	DAY	854.000	854.000
0082	643.5000	Traffic Control	EACH	1.000	1.000
0084	645.0111	Geotextile Type DF Schedule A	SY	86.000	86.000
0086	645.0120	Geotextile Type HR	SY	145.000	145.000
0088	650.4500	Construction Staking Subgrade	LF	300.000	300.000
0090	650.5000	Construction Staking Base	LF	300.000	300.000
0092	650.6500	Construction Staking Structure Layout (structure) 01. B-52-0274	LS	1.000	1.000
0094	650.9910	Construction Staking Supplemental Control (project) 01. 5365-00-72	LS	1.000	1.000
0096	650.9920	Construction Staking Slope Stakes	LF	300.000	300.000
0098	690.0150	Sawing Asphalt	LF	44.000	44.000
0100	715.0502	Incentive Strength Concrete Structures	DOL	876.000	876.000



REMOVING GUARDRAIL

				204.0165 REMOVING GUARDRAIL (LF)
STATION	-	STATION	LOCATION	
11+80	-	12+30	Mainline, RT.	50
11+81	-	12+31	Mainline, LT.	50
TOTALS				100

EARTHWORK SUMMARY

FILL EXPANSION = 30%

			205.0100 COMMON EXCAVATION **P** (CY)	FILL (CY)	EXPANDED FILL (CY)	WASTE (CY)
STATION	-	STATION	LOCATION			
10+00.00	-	11+88.25	MAINLINE	167	35	46
12+25.75	-	13+35.00	MAINLINE	113	14	18
TOTALS				280	49	64
						216

BASE AGGREGATE DENSE

			305.0110 3/4-INCH SHLD. (TON)	305.0120 1 1/4-INCH BASE (TON)	624.0100 WATER* (MGAL)
STATION	-	STATION	LOCATION		
10+00.00	-	11+88.25	MAINLINE	29	278
12+25.75	-	13+35.00	MAINLINE	16	162
TOTALS				45	440
					8

\*ADDITIONAL QUANTITY INCLUDED WITH EROSION CONTROL ITEMS

ASPHALTIC ITEMS

			465.0105 ASPHALTIC SURFACE (TON)	455.0600 TACK COAT (GAL)
STATION	-	STATION	LOCATION	
10+00.00	-	11+88.25	MAINLINE	95
12+25.75	-	13+35.00	MAINLINE	55
TOTALS				150
				37

MAINTENANCE AND  
REPAIR OF HAUL ROADS

		618.0100** ID 5365-00-72 (EACH)
LOCATION		
PROJECT		1
TOTALS		1.0

\*\*CATEGORY 30 ITEM

FINISHING ITEMS

			625.0500 SALVAGED TOPSOIL (SY)	627.0200 MULCHING (SY)	629.0210 FERTILIZER TYPE B (CWT)	630.0200 SEEDING TEMPORARY (LB)	630.0120 SEEDING NO. 20 (LB)	624.0100 WATER* (MGAL)
STATION	-	STATION	LOCATION					
10+00.00	-	11+88.25	MAINLINE	211	370	0.4	16	16
12+25.75	-	13+35.00	MAINLINE	104	182	0.2	9	9
			UNDISTRIBUTED	44	70	0.4	5	5
TOTALS				359	622	1	30	30
								14

\*ADDITIONAL QUANTITY INCLUDED WITH BASE AGGREGATE ITEMS

SILT FENCE

			628.1504 SILT FENCE (LF)	628.1520 SILT FENCE MAINTENANCE (LF)
STATION	-	STATION	LOCATION	
10+00	-	11+99	LT	187
10+00	-	12+02	RT	215
12+11	-	13+35	LT	125
12+14	-	13+35	RT	122
			UNDISTRIBUTED	151
TOTALS				800
				800

TURBIDITY BARRIER

LOCATION	628.6005 (SY)
SOUTH ABUTMENT	50
NORTH ABUTMENT	50
TOTAL	100

SIGNS

STATION	LOCATION	SIGN CODE	SIZE	637.223 SIGNS TYPE II REFLECTIVE F (SF)	634.0612 POSTS WOOD 4X6-IN X 12-FT (EACH)	638.2602 REMOVING SIGNS TYPE II (EACH)	638.3 REMOVING SMALL SIGN SUPPORTS (EACH)	COMMENTS
11+80	LT	W5-52L	12"x36"	3	1	1	1	OBJECT MARKER
11+80	RT	W5-52R	12"x36"	3	1	1	1	OBJECT MARKER
12+30	LT	W5-52L	12"x36"	3	1	1	1	OBJECT MARKER
12+30	RT	W5-52R	12"x36"	3	1	1	1	OBJECT MARKER
TOTALS				12	4	4	4	

EROSION CONTROL MOBILIZATIONS

LOCATION	628.1905 MOBILIZATION (EACH)	628.1520 EMERGENCY MOB. (EACH)
PROJECT 5365-00-72	2	2
TOTALS	2	2

TRAFFIC CONTROL ITEMS

LOCATION	DURATION DAYS	643.0420 BARRICADES, TYPE III		643.0705 WARNING LIGHTS, TYPE A		643.0900 TRAFFIC CONTROL SIGNS		643.5000 TRAFFIC CONTROL EACH
		NO.	DAYS	NO.	DAYS	NO.	DAYS	
AS DIRECTED BY ENGINEER	61	18	1098	28	1708	14	854	---
COVERED BRIDGE RD	---	---	---	---	---	---	---	1
		18	1098	28	1708	14	854	1

PLACE TRAFFIC CONTROL IN ACCORDANCE WITH SDD 15C2

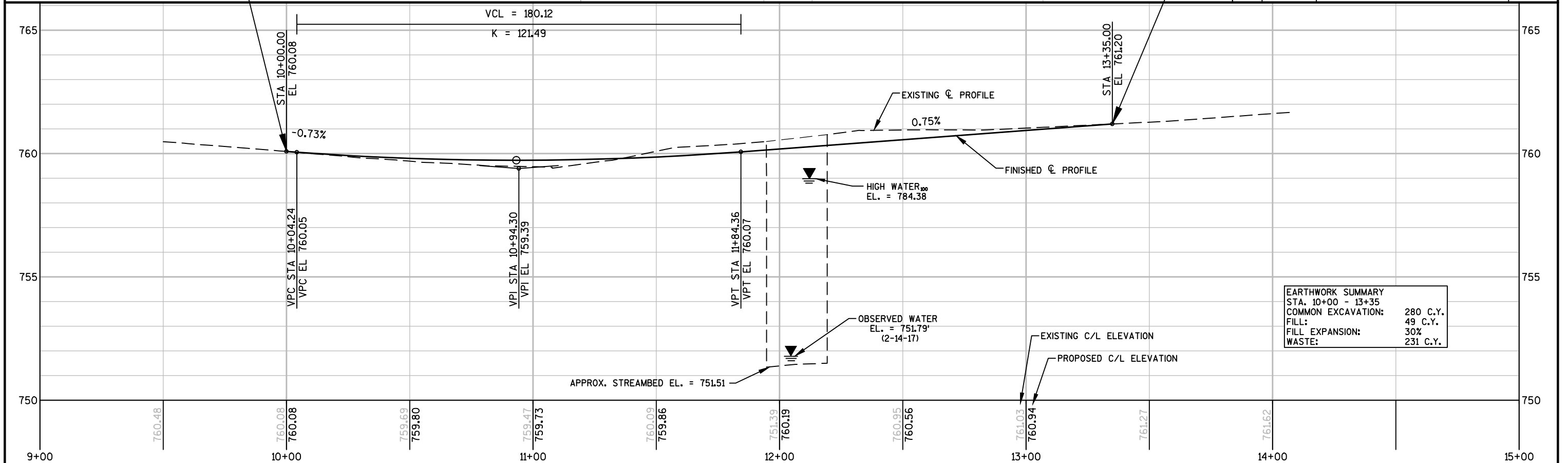
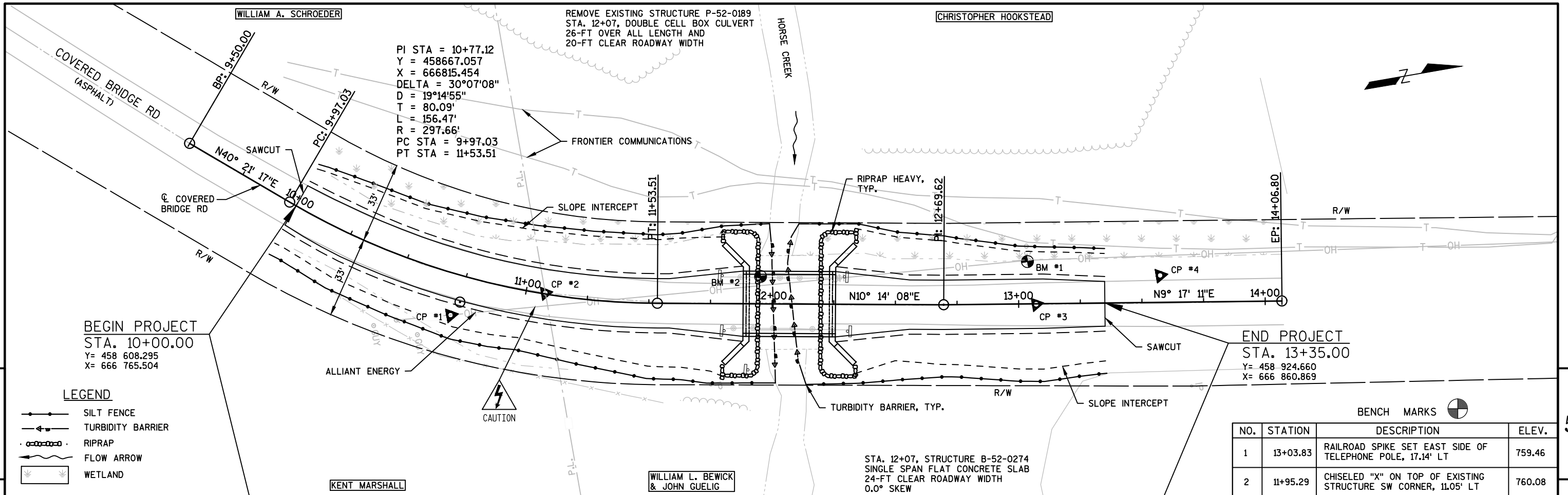
SAWING EXISTING PAVEMENT

STATION	LOCATION	690.0150 (L.F.)
10+00.00	MAINLINE	22
13+35.00	MAINLINE	22
TOTAL		44

LAYOUT ITEMS

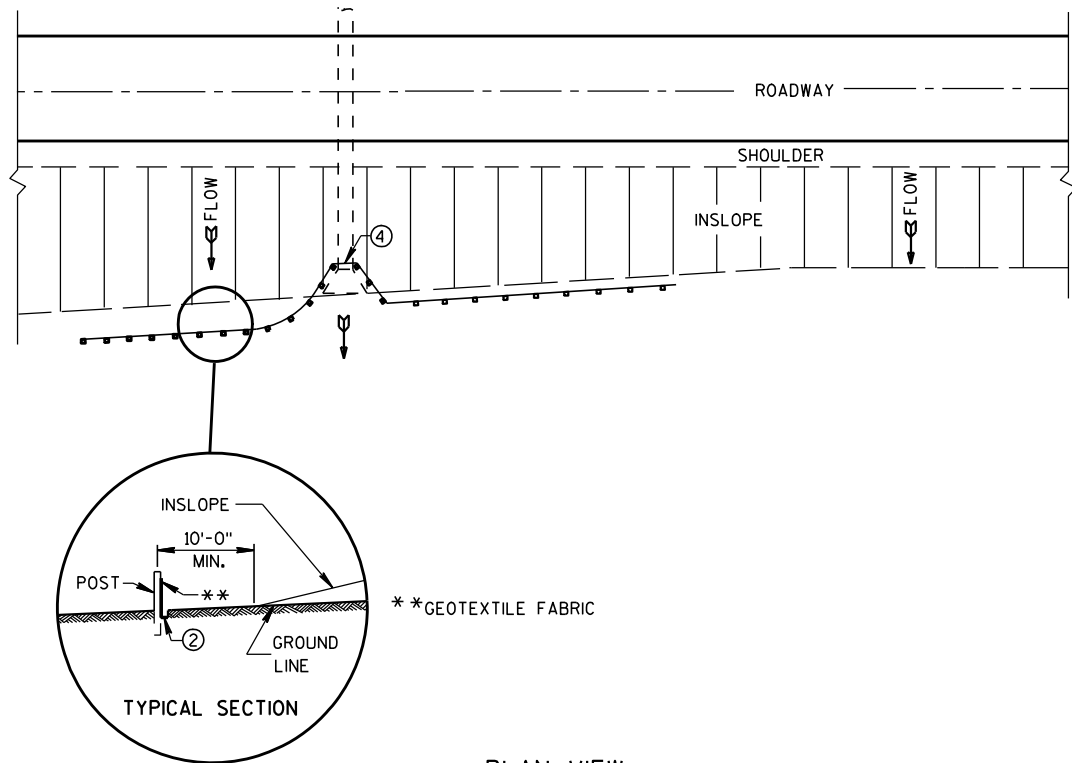
CATEGORY	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE (LF)	650.5000 CONSTRUCTION STAKING BASE (LF)	650.6500 CONSTRUCTION STAKING STRUCTURE LAYOUT (B-52-0274) (LUMP)	650.9910 CONSTRUCTION STAKING SUPP. CONTROL (ID 5365-00-72) (LUMP)	650.9920 CONSTRUCTION STAKING SLOPE STAKES (LF)
10	10+00 - 13+35	300	300	---	1	300
20	B-52-0274	---	---	1	---	---
TOTALS		300	300	1	1	300



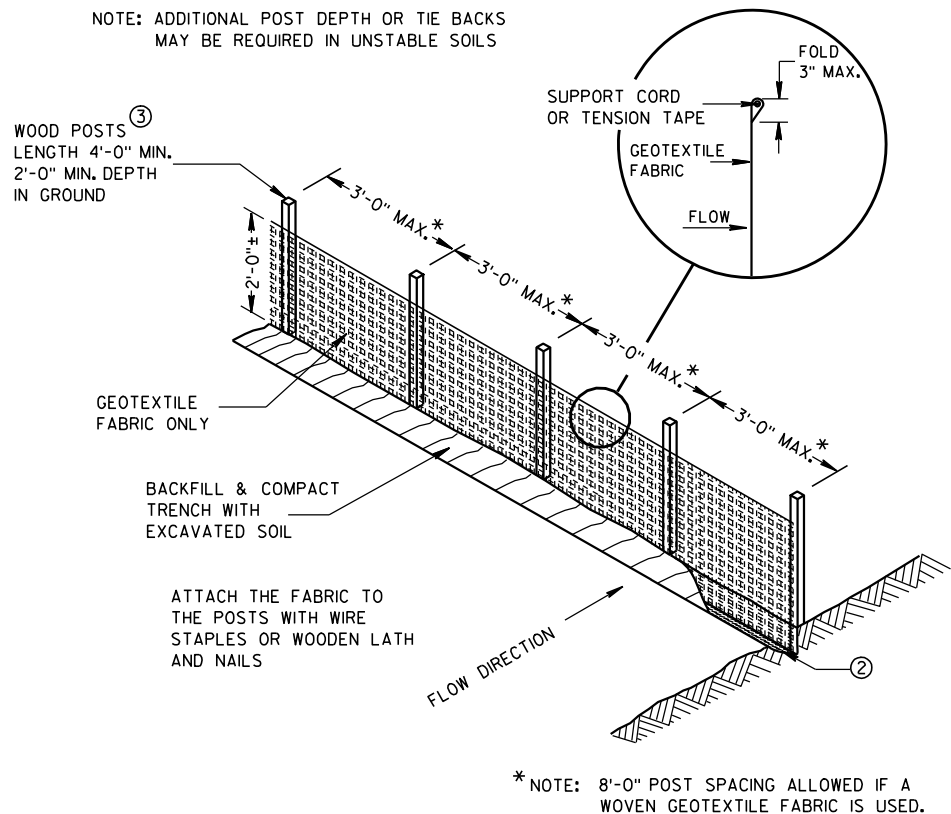


Standard Detail Drawing List

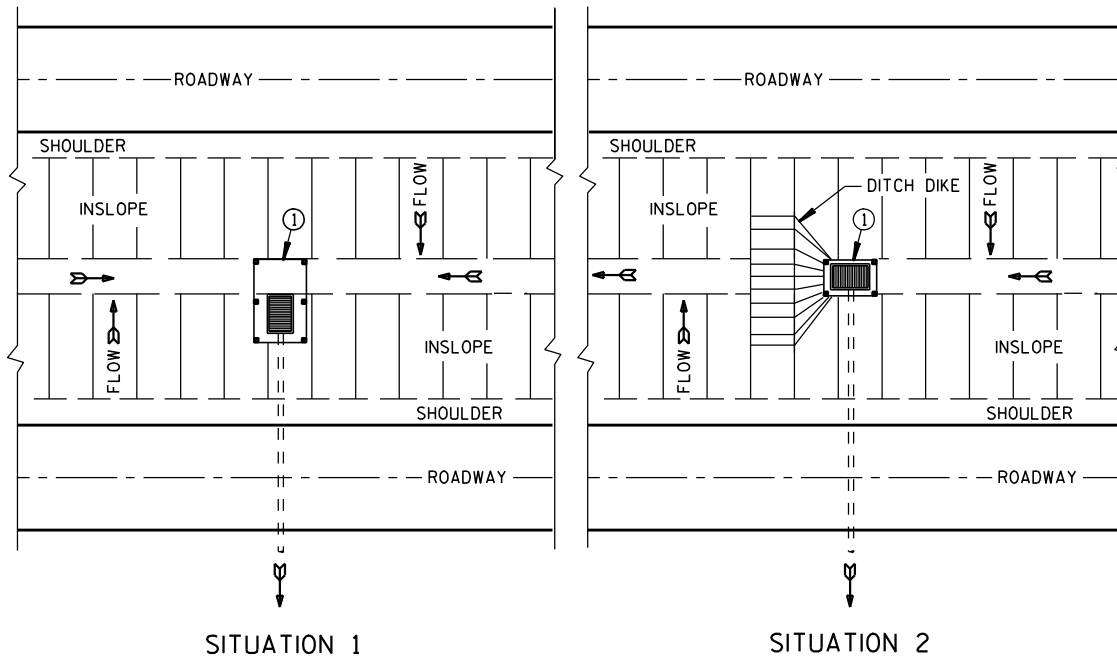
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-19A	LONGITUDINAL MARKING (MAINLINE)
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



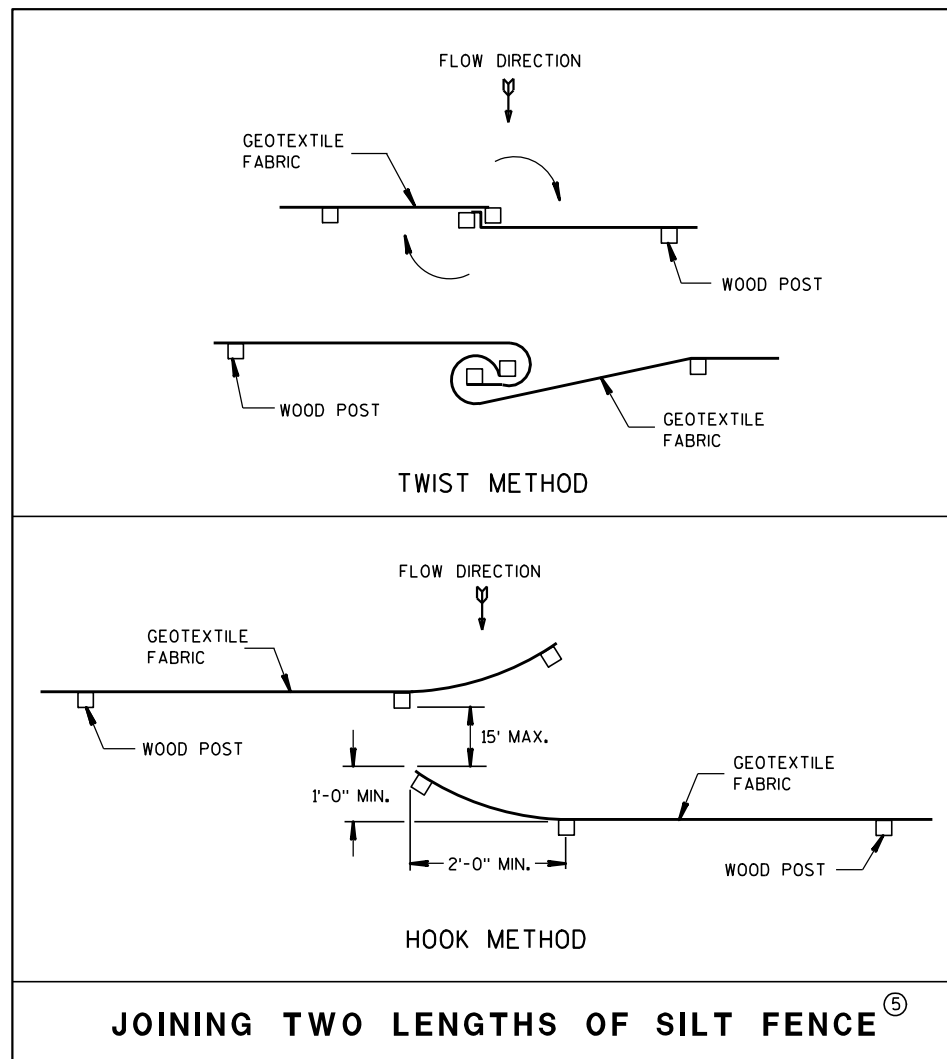
PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

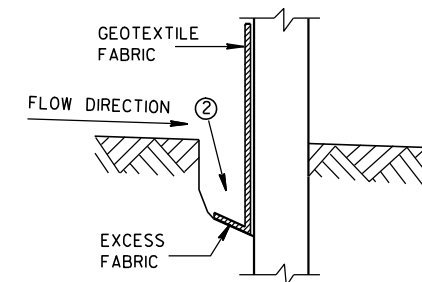


JOINING TWO LENGTHS OF SILT FENCE ⑤

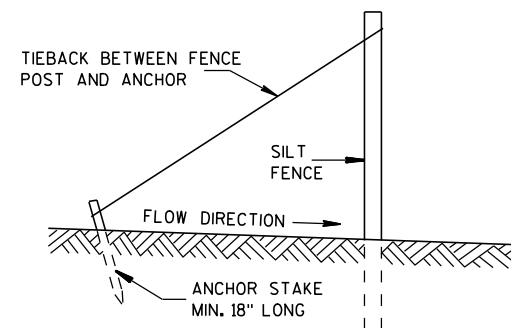
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

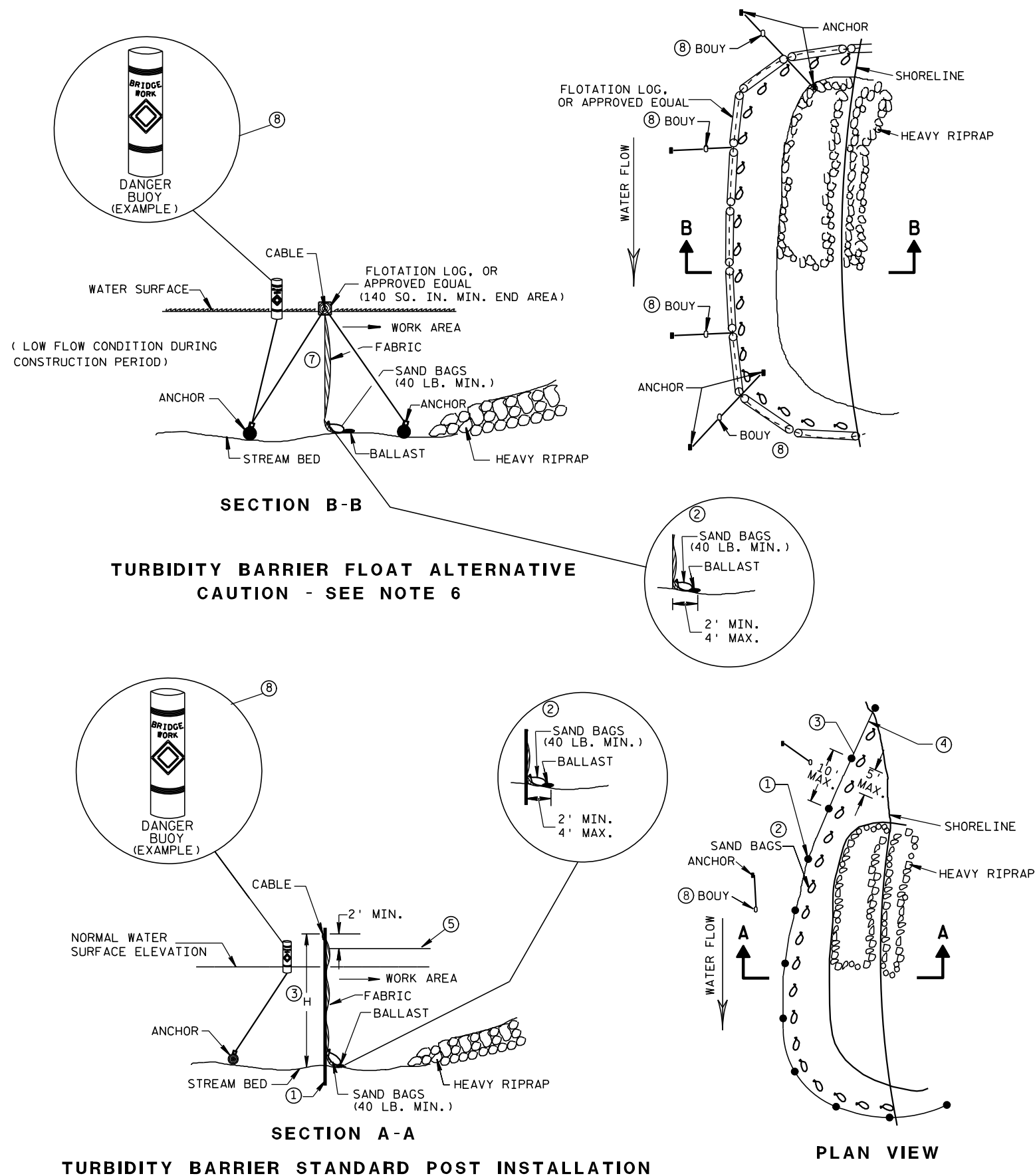


TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

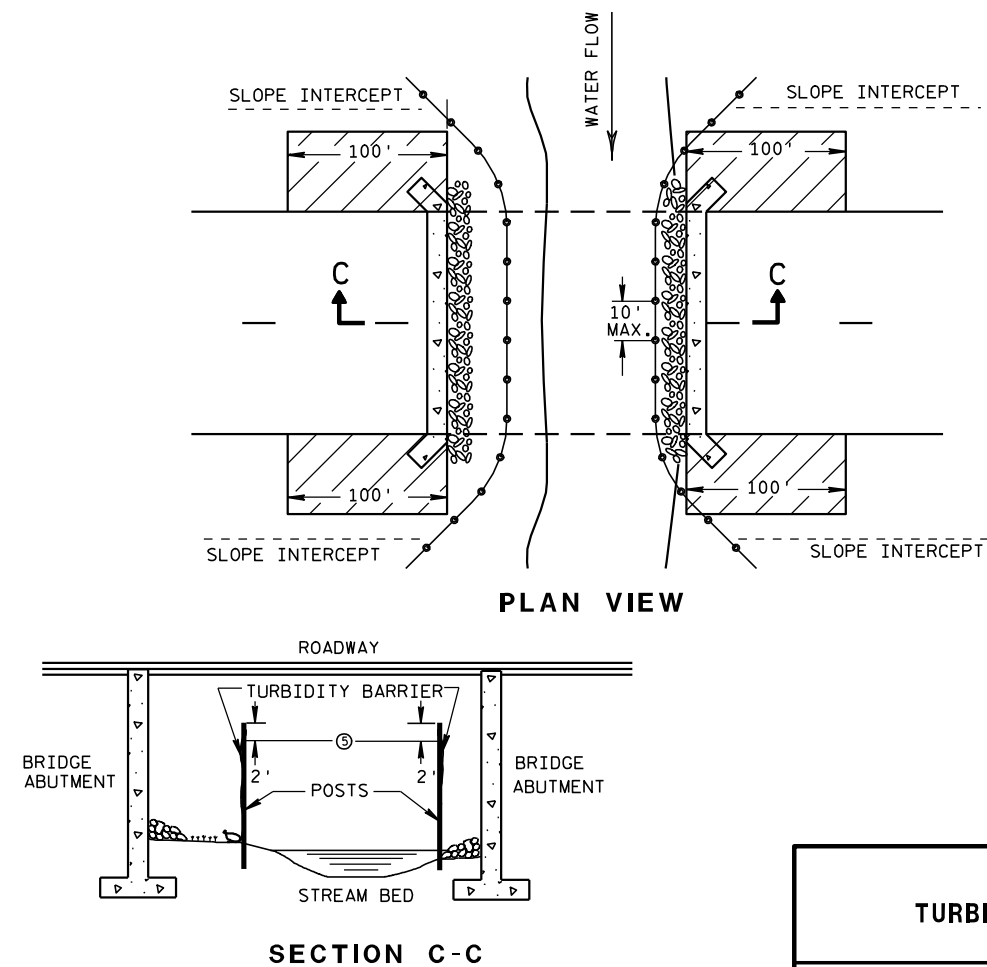


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

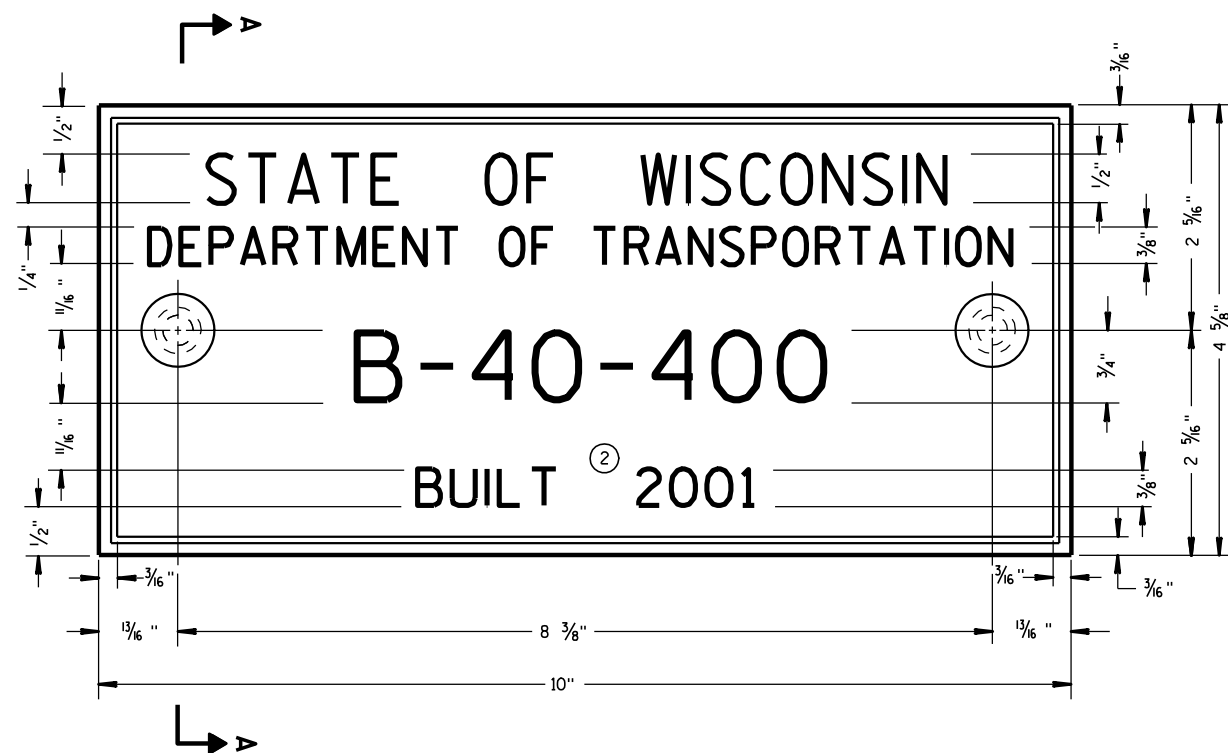
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

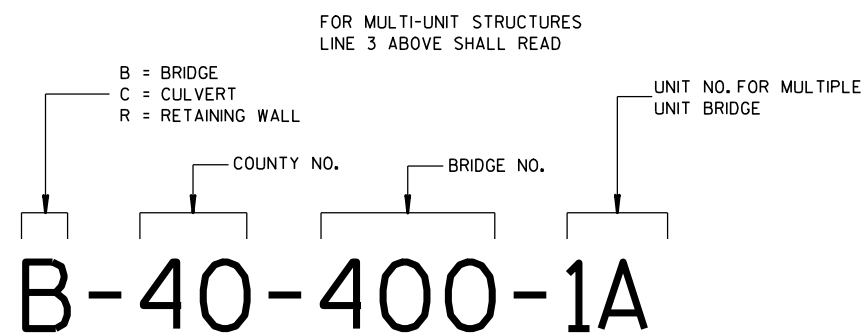
6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



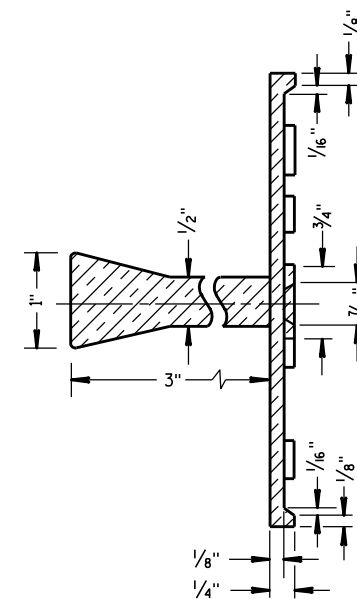
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

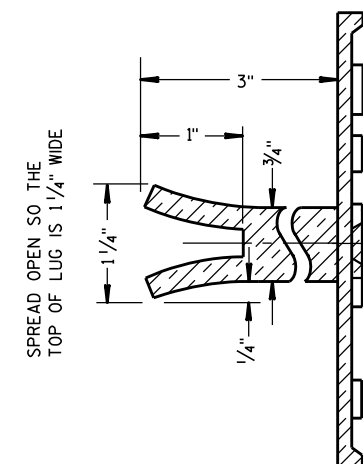
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

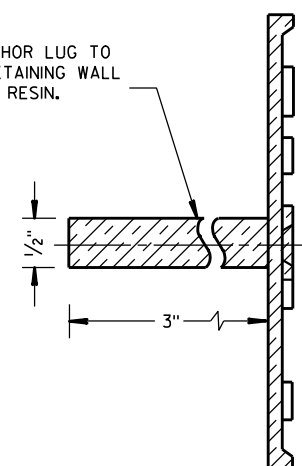


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

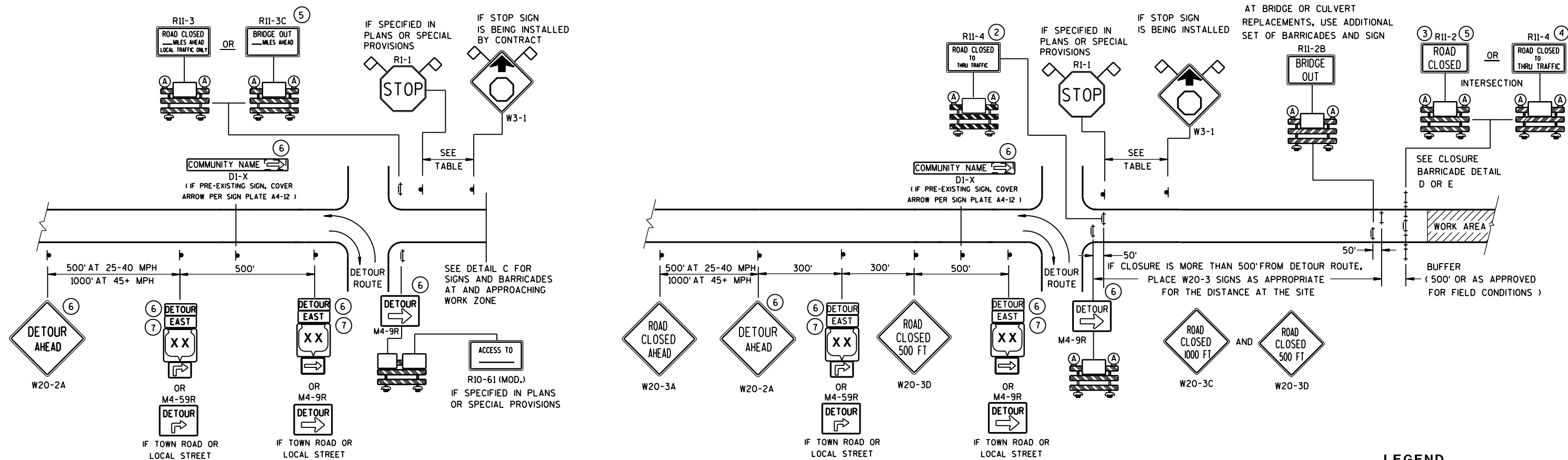
APPROVED

3/26/10  
DATE

FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

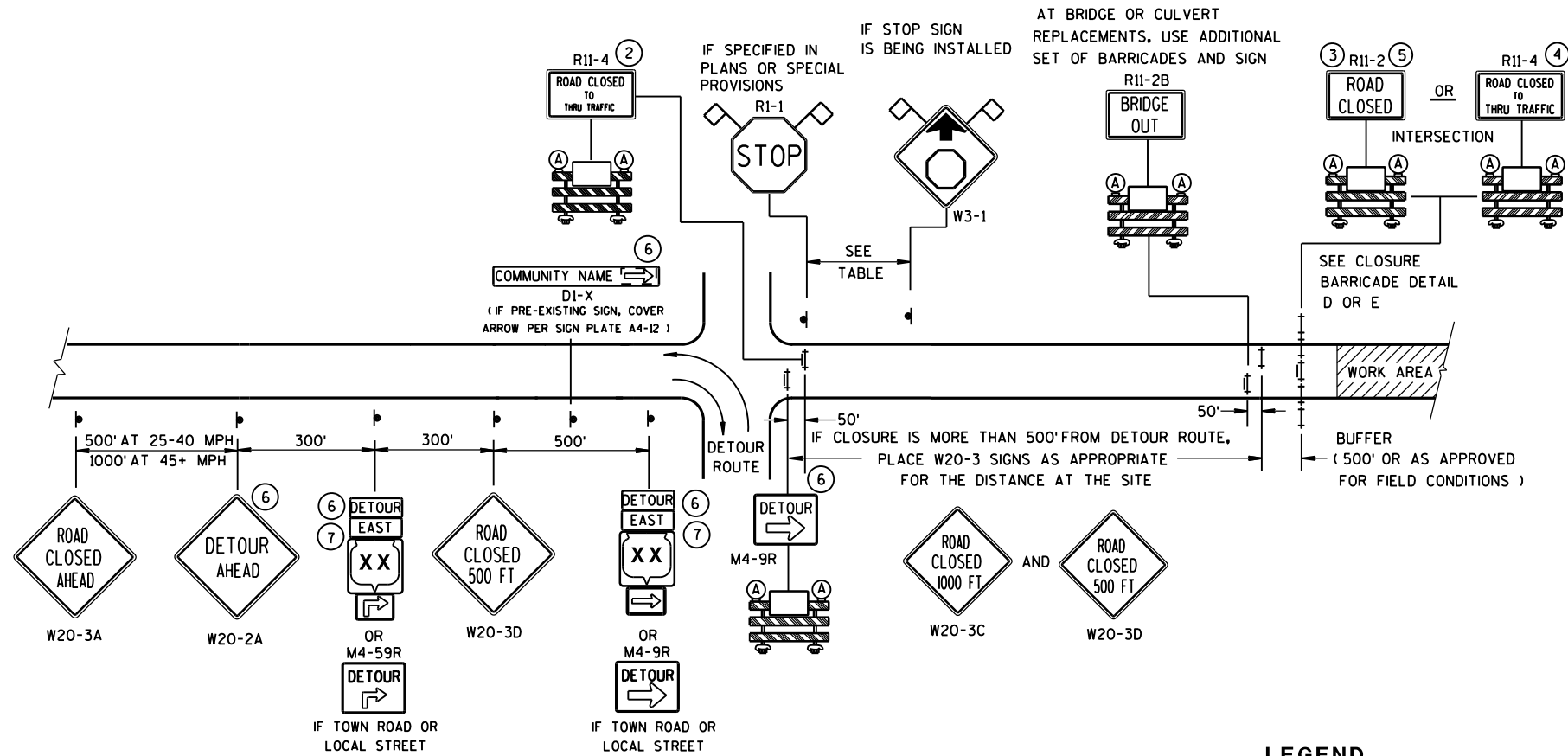




DETAIL A

**MAINLINE CLOSURE WITH POSTED DETOUR**

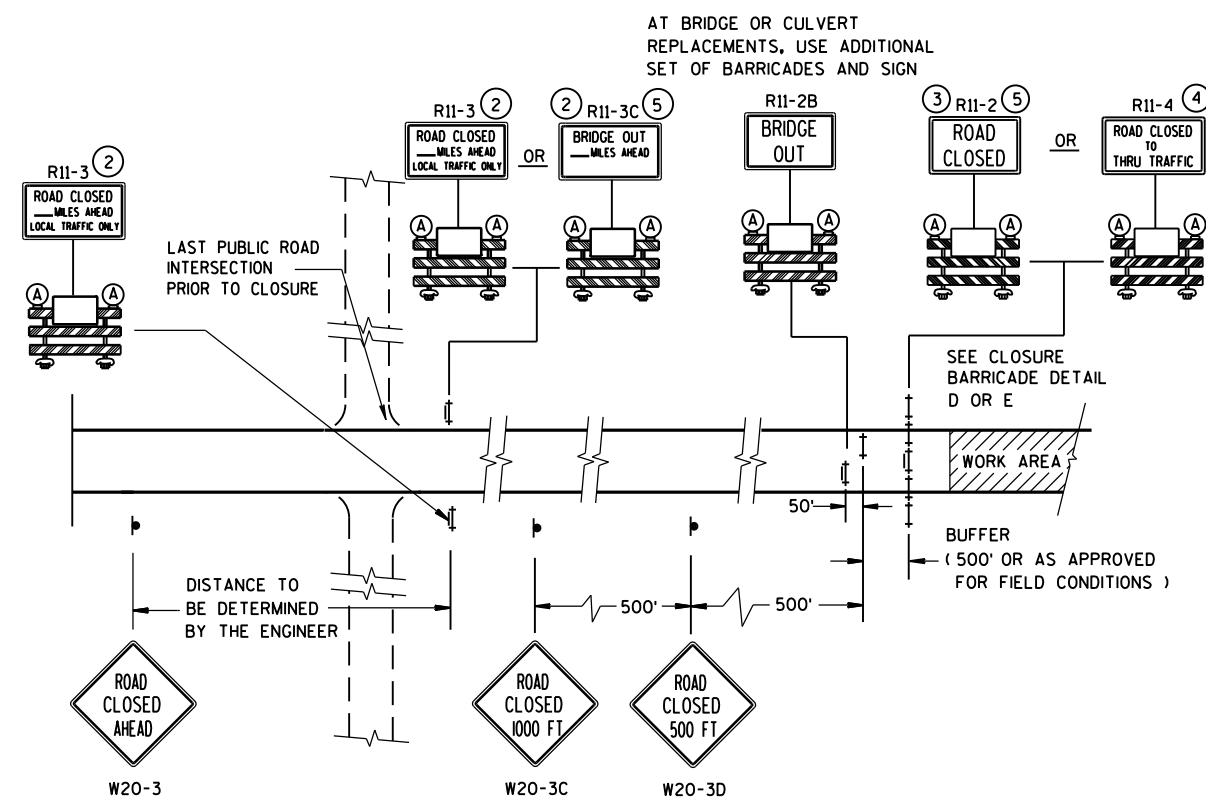
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN )



DETAIL B

**MAINLINE CLOSURE WITH POSTED DETOUR**













WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



DETAIL C

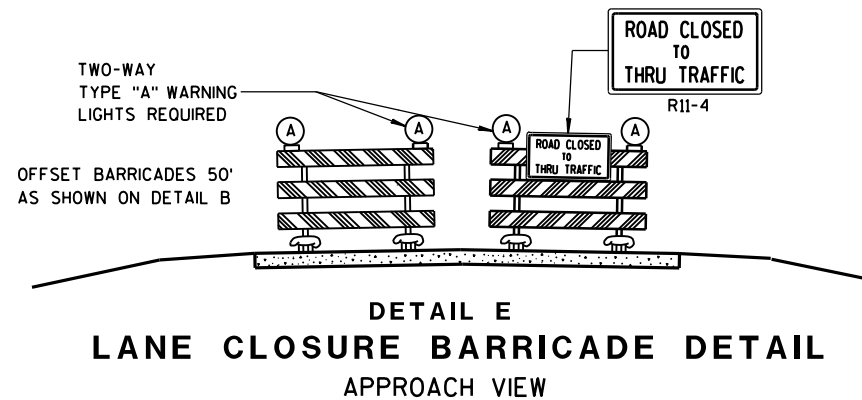
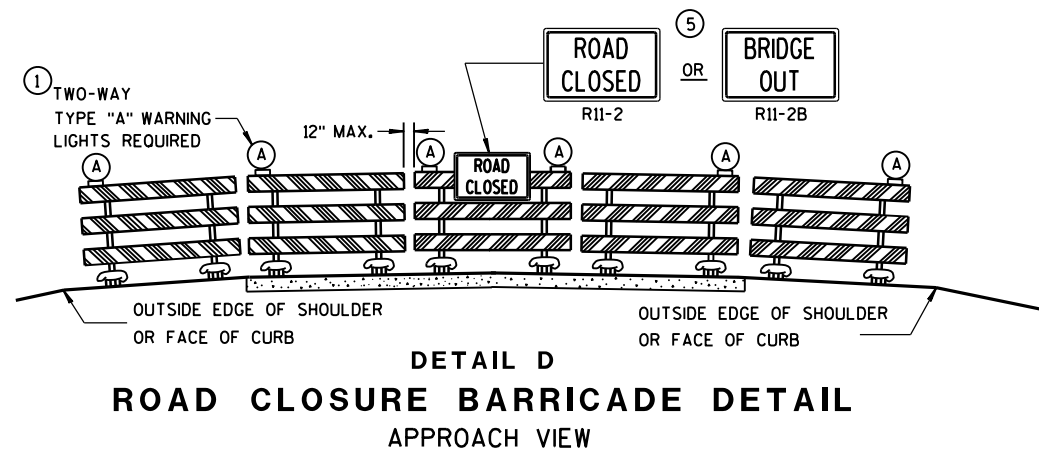
**MAINLINE CLOSURE, NO POSTED DETOUR**

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- ## LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8  
M3-X
-  OR  OR   
M1-4 M1-5A M1-6
-  OR   
M05-1 M06-1
-  FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES (1) THROUGH (7)

<p><b>BARRICADES AND SIGNS FOR MAINLINE CLOSURES</b></p>	
<p><b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b></p>	
<p><u>Sept. 2015</u> DATE</p>	<p><u>/S/ Peter Amakobe Atepe</u> STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER</p>



SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

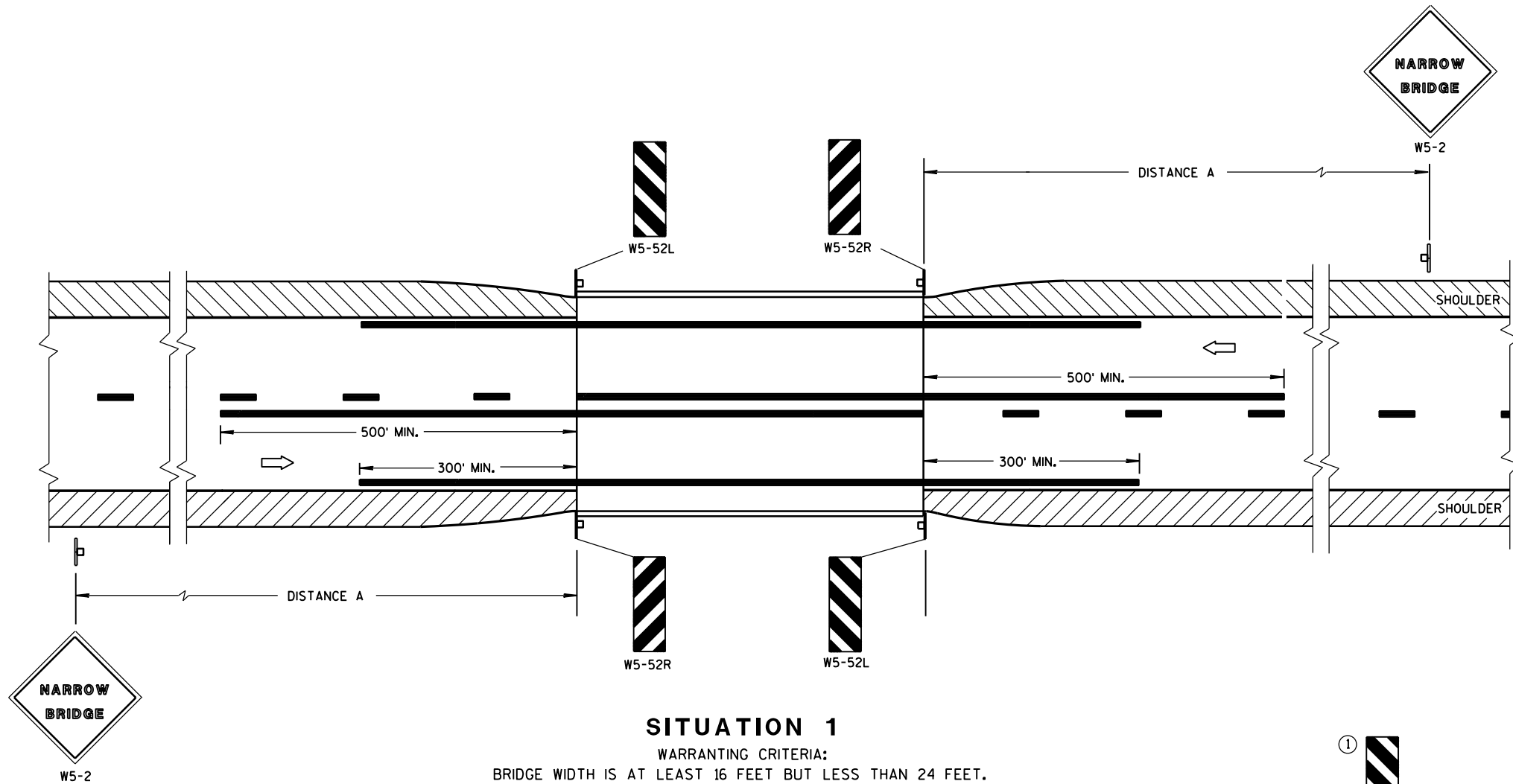
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

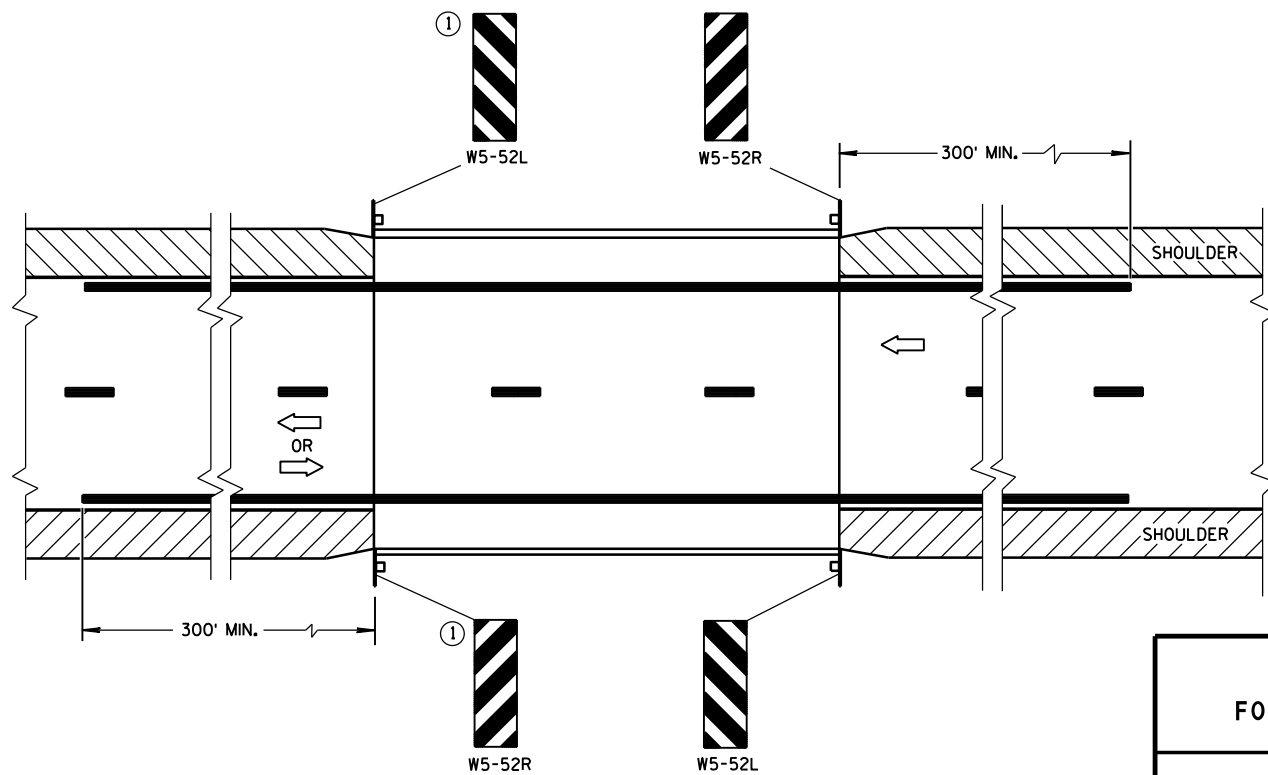
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

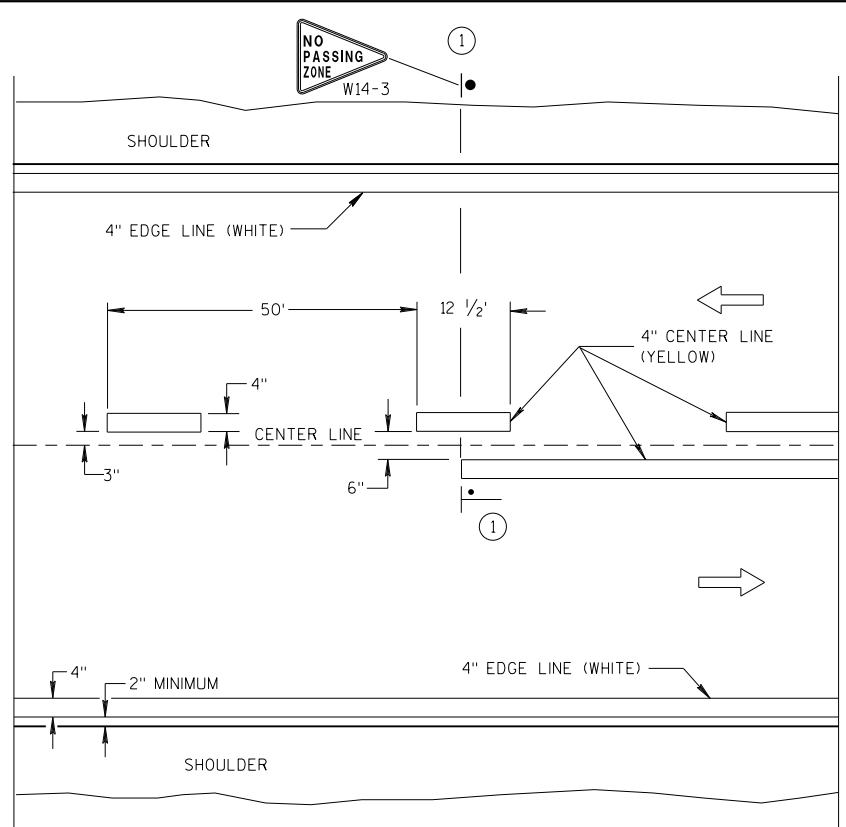
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

#### APPROVED

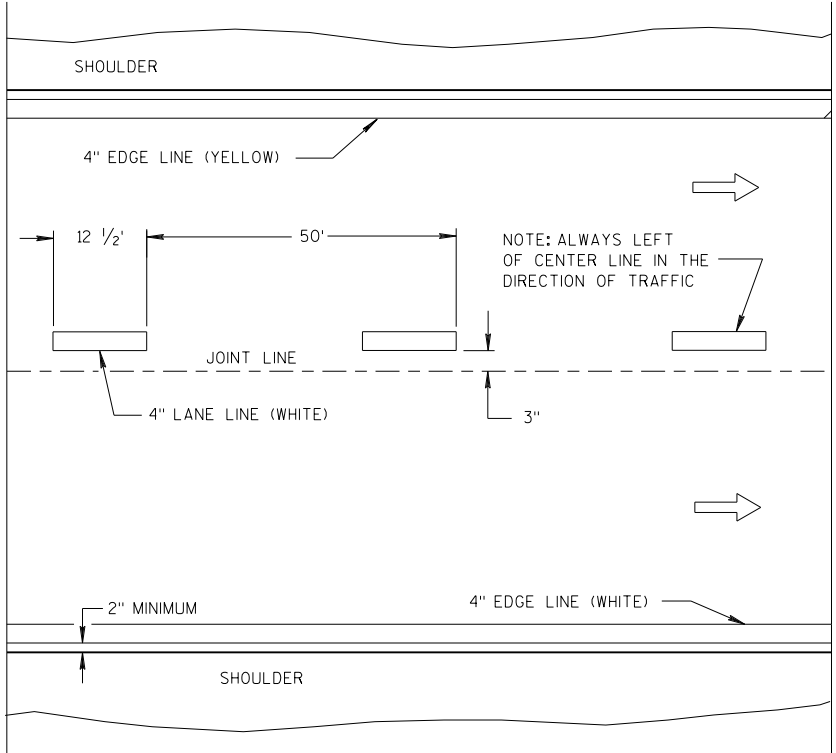
June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA

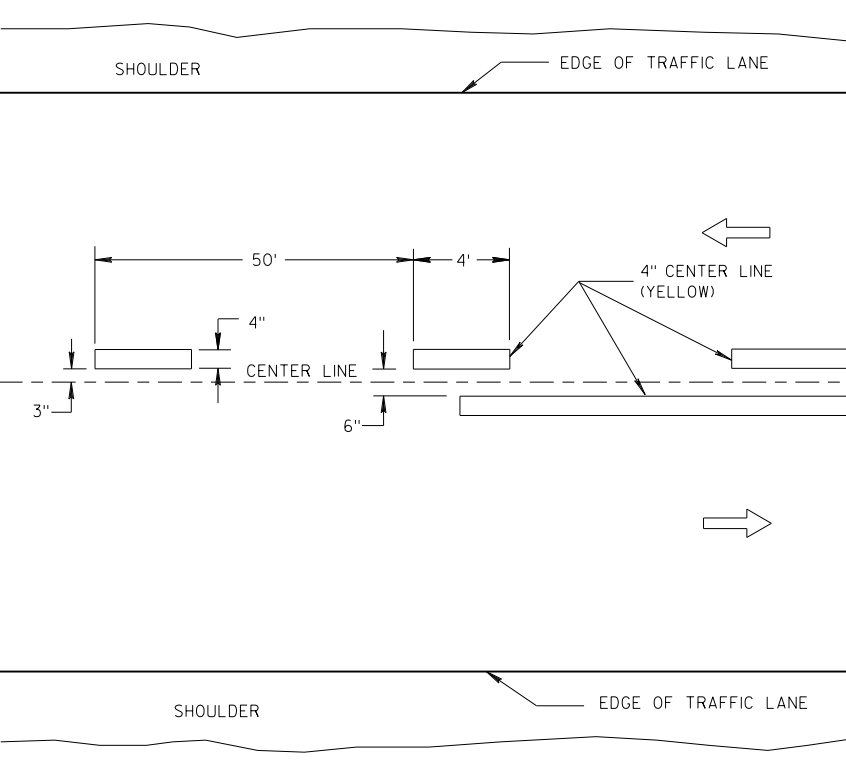


TWO WAY TRAFFIC

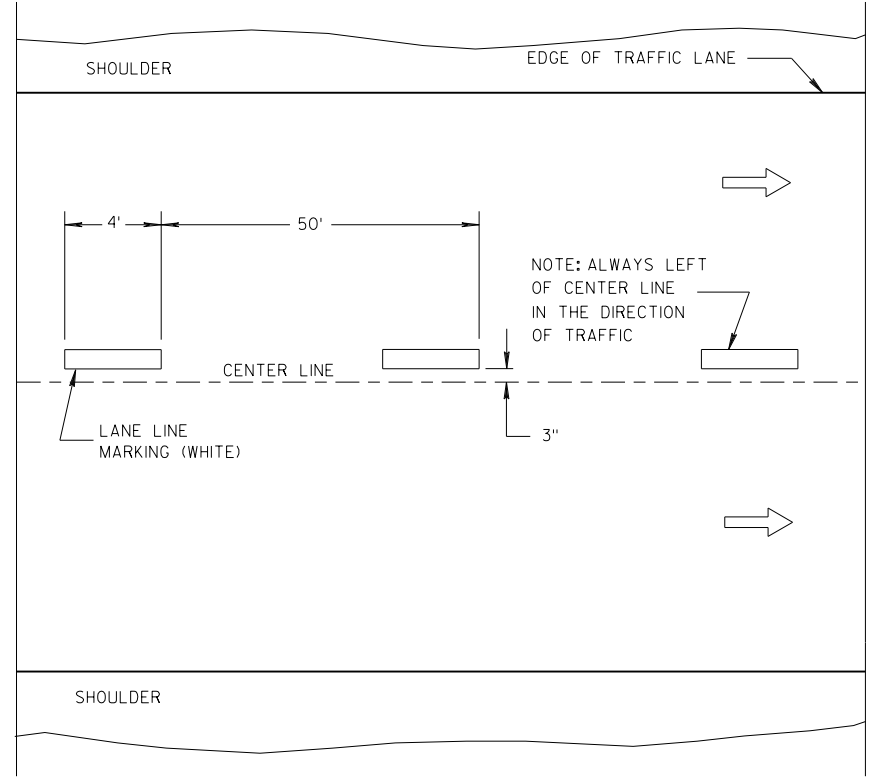


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (➡) SHOWS DIRECTION OF TRAVEL

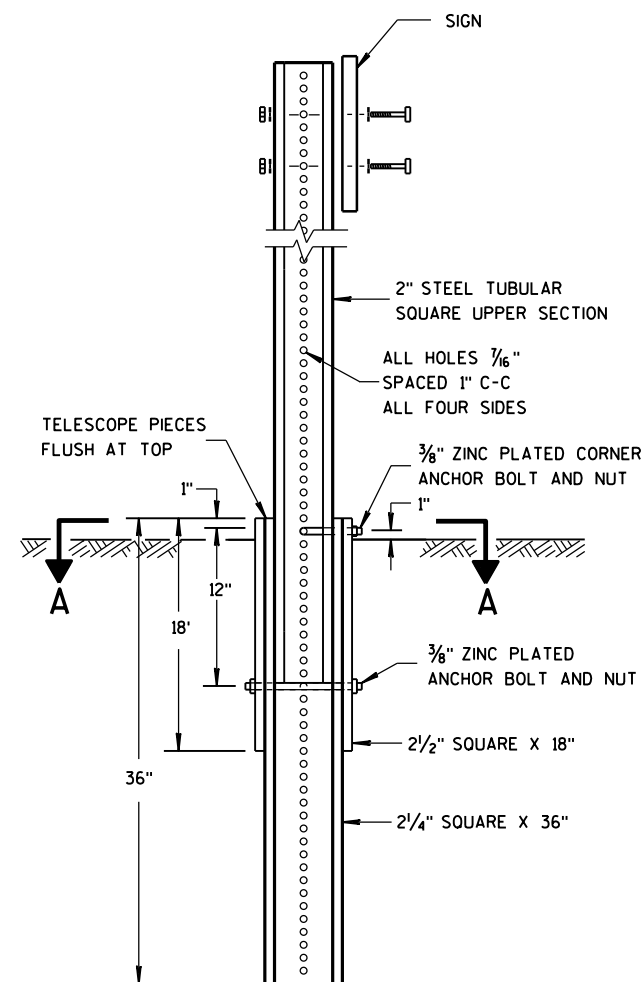
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

LONGITUDINAL MARKING (MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
7/2018 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA

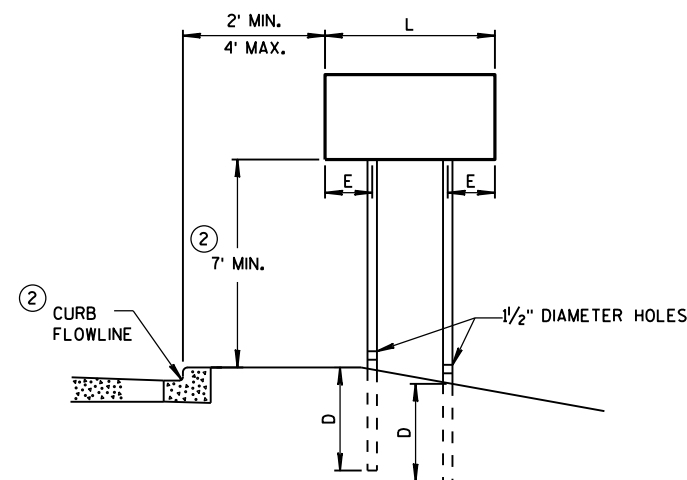
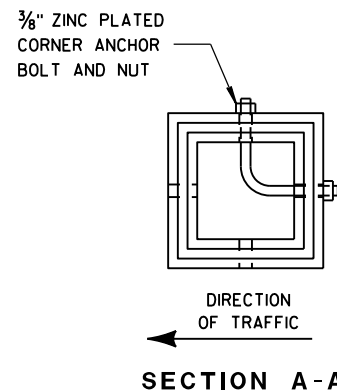


DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).  
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

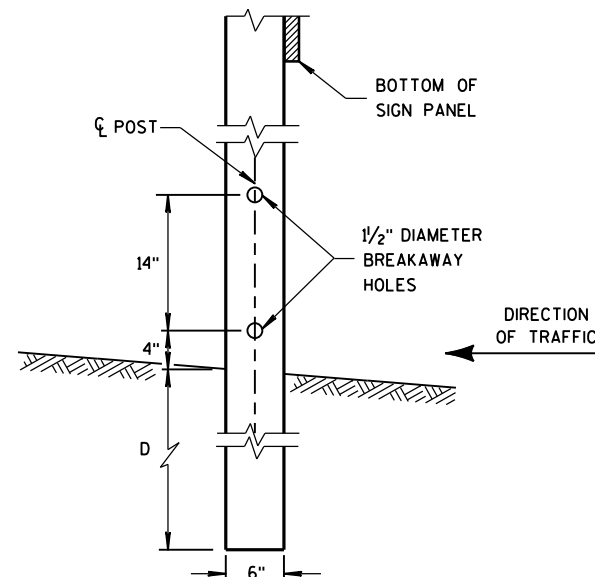


URBAN AREA

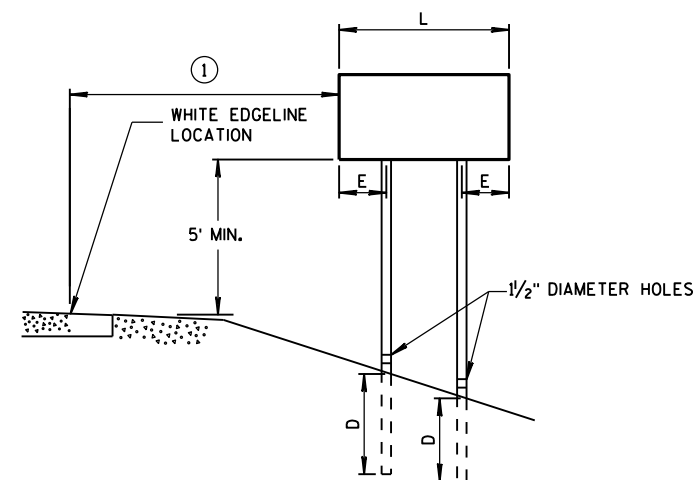
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST  
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

4 " X 6 " WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
  - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

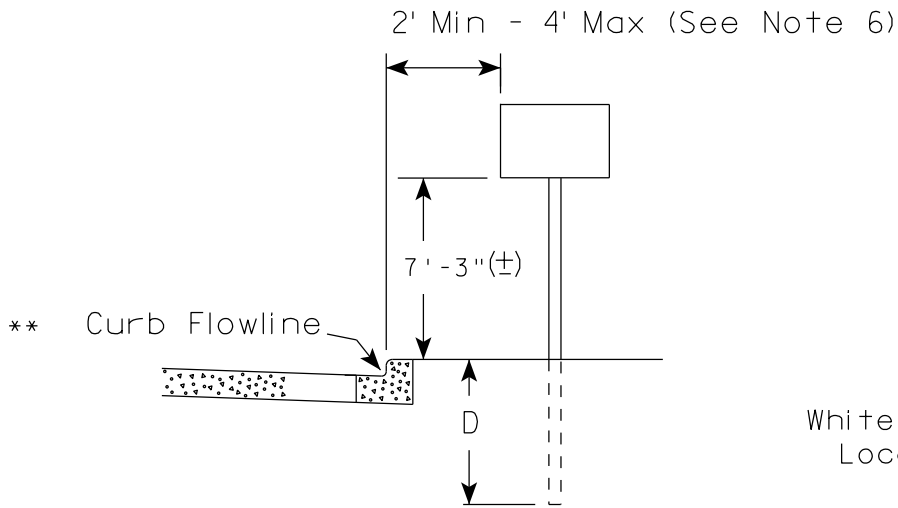
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
  - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

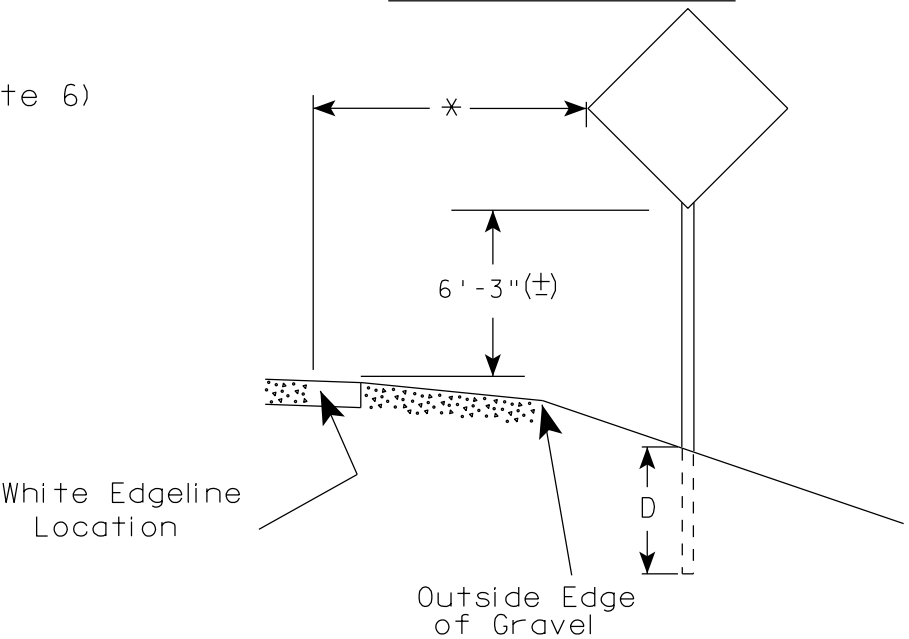
\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heldtke WORK ZONE ENGINEER
FHWA	

URBAN AREA

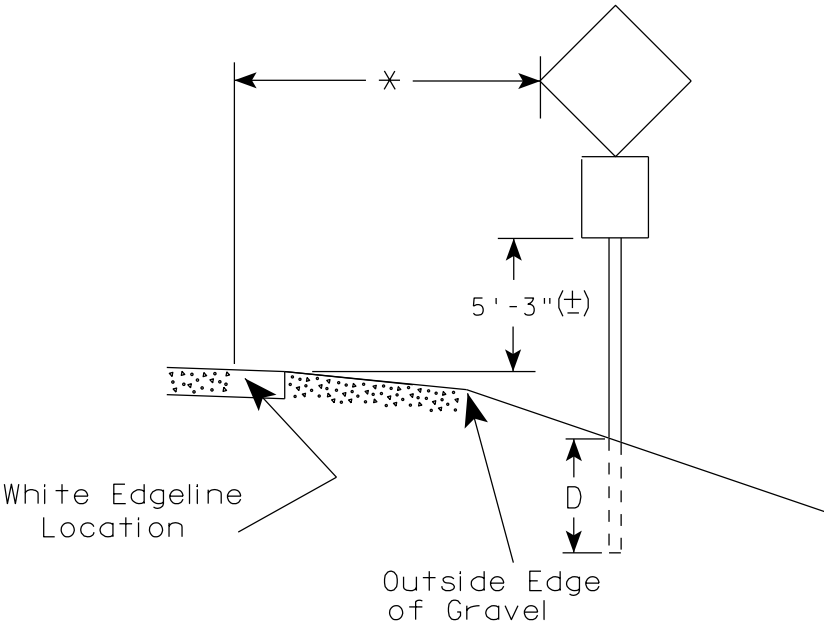
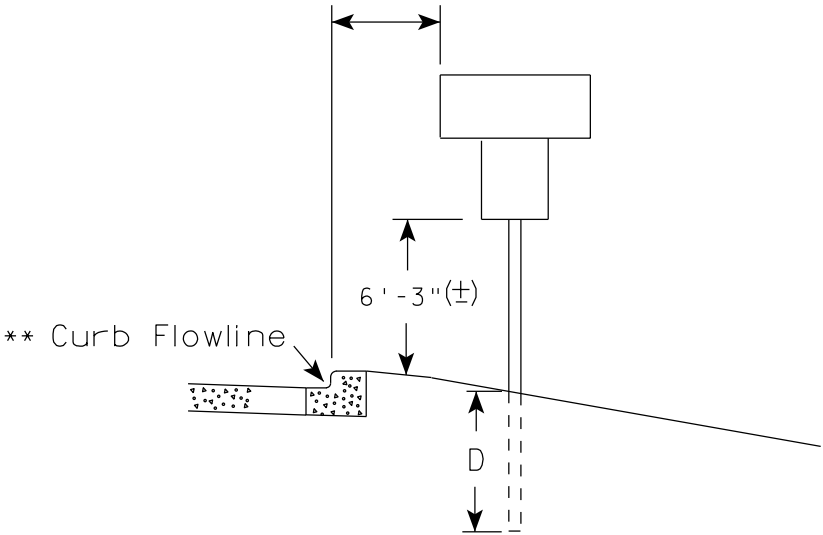


RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
  2. If signs are mounted on barrier wall, see A4-10 sign plate.
  3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
  4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. The (±) tolerance for mounting height is 3 inches.
  8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
  9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 6)



POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

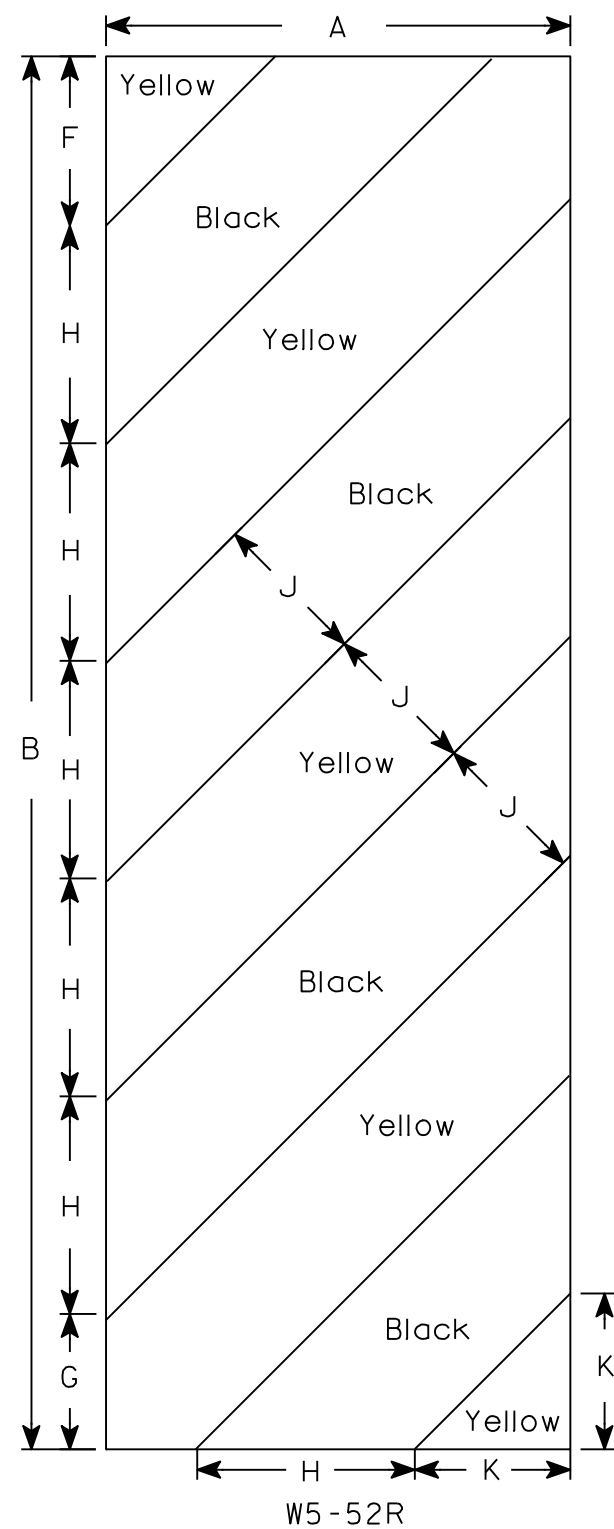
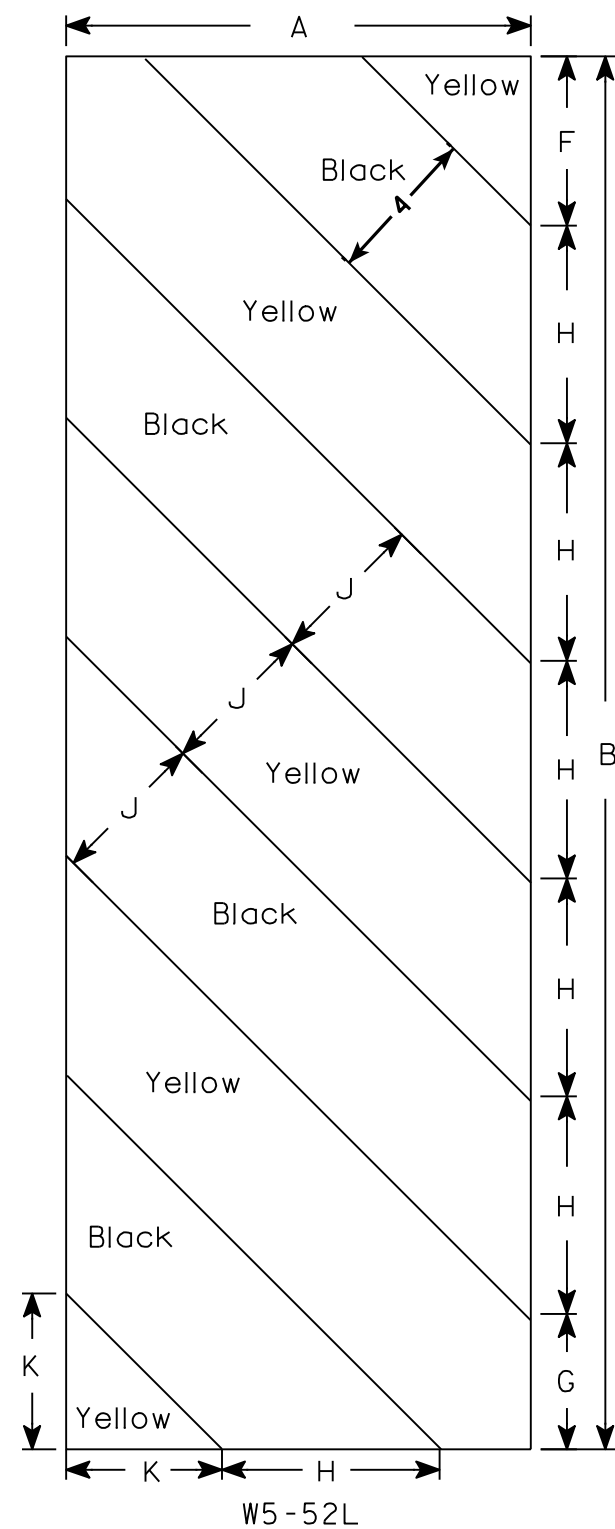
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8





NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



LIVE LOAD:

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF  
20 POUNDS PER SQUARE FOOT.

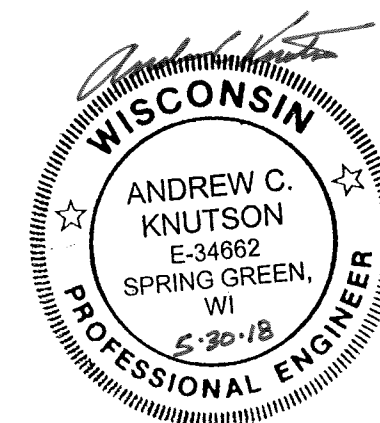
CONCRETE MASONRY, SLAB	$f_c' = 4,000$ P.S.I.
ALL OTHER	$f_c' = 3,500$ P.S.I.
HIGH-STRENGTH BAR STEEL REINFORCEMENT	$f_y = 60,000$ P.S.I.

ABUTMENTS TO BE SUPPORTED ON 10 $\frac{3}{4}$ " X 0.365-INCH C.I.P. PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS\* PER PILE AT THE SOUTH ABUTMENT AND 140 TONS PER PILE AT THE NORTH ABUTMENT AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 40 FT PILE LENGTHS AT THE NORTH AND SOUTH ABUTMENTS.

\*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES DYNAMIC FORMULA TO DETERMINE DRIVEN PILE CAPACITY.

$Q_{100}$	1400 C.F.S.
DRAINAGE AREA	7.4 SQ. MI.
BRIDGE WATER AREA	218 SQ. FT
BRIDGE VELOCITY	6.40 F.P.S.
HIGH WATER <sub>100</sub> EL.	757.66 FT
SCOUR CRITICAL CODE	5
$Q_2$	275 C.F.S.
$Q_2$ ELEVATION	753.45 FT
$Q_2$ VELOCITY	4.2 F.P.S.

A.A.D.T. (2019)	95
A.A.D.T. (2039)	105
DESIGN SPEED	30 M.P.H.



NO.	STATION	DESCRIPTION	ELEVATION
BM #1	13+03.83	RR SPIKE IN POWER POLE, 17.14' LT.	759.46
BM #2	11+95.29	CHISELED 'X' IN SW CORNER OF BOX, 11.05' LT.	760.08

HORIZONTAL DATUM AND ADJUSTMENT: NAD 83 (2011)  
VERTICAL DATUM AND ADJUSTMENT: NAVD 88 (2011)  
COORDINATE REFERENCE SYSTEM: RICHLAND COUNTY

1. GENERAL PLAN
2. CROSS SECTION, GENERAL NOTES  
& QUANTITIES
3. SUBSURFACE EXPLORATION
4. ABUTMENTS
5. ABUTMENT DETAILS
6. SUPERSTRUCTURE
7. SUPERSTRUCTURE DETAILS
8. TUBULAR STEEL RAILING TYPE M

NO.	DATE	REVISION	BY

  
**WESTBROOK**  
Associated Engineers, Inc.

619 EAST HOXIE STREET  
P.O. BOX 429  
SPRING GREEN, WI 53588  
PHONE (608) 588-7866  
FAX (608) 588-7954

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

ACCEPTED William C. Dierker SDR 08/16/18  
CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-52-274

COVERED BRIDGE ROAD OVER HORSE CREEK

COUNTY	TOWN/CITY/VILLAGE
RICHLAND	RICHLAND

DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPEC
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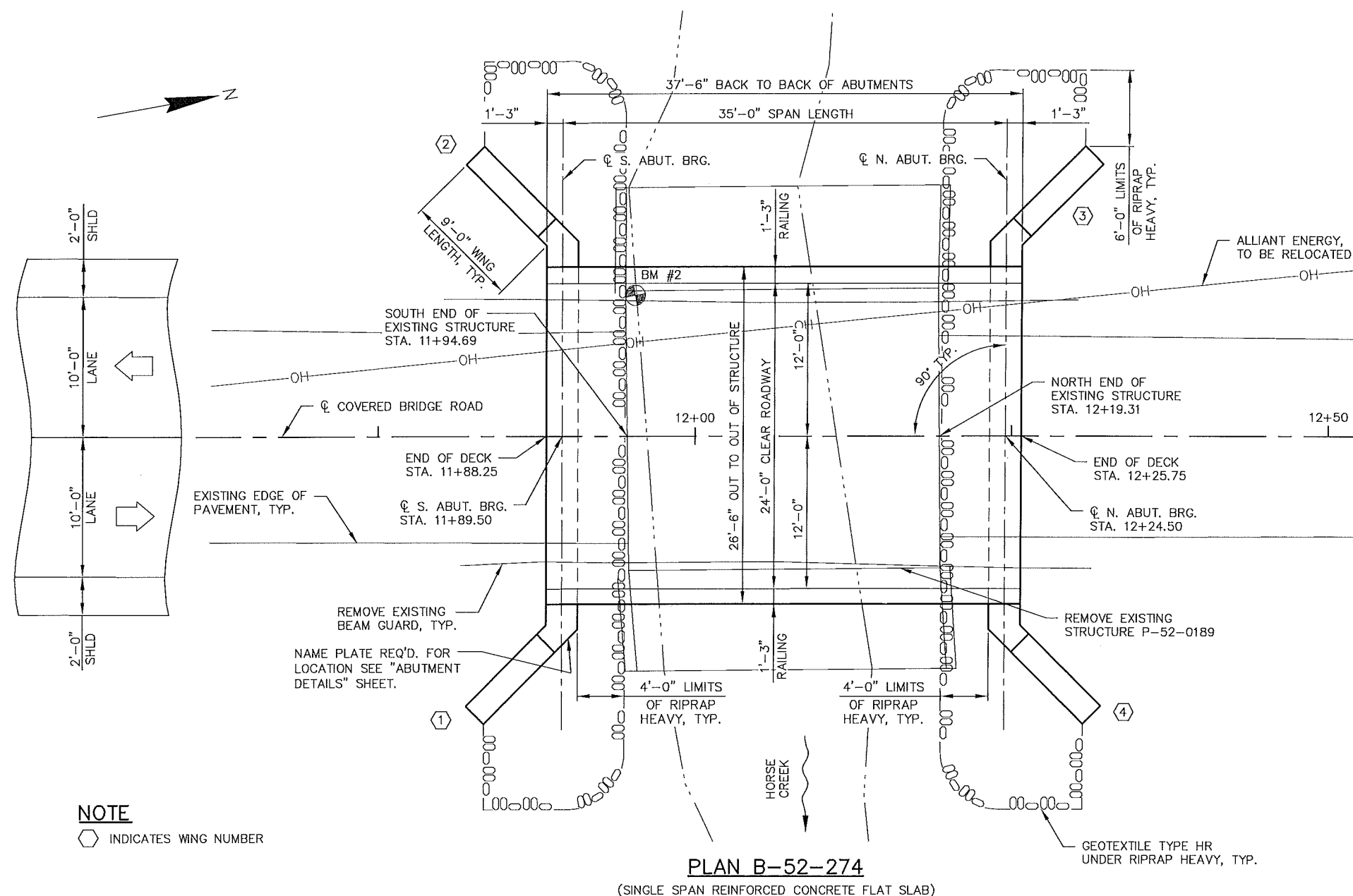
DESIGNED BY JDO	DESIGN CK'D. CDS	DRAWN BY JDO	PLANS CK'D. CD
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## GENERAL PLAN

SHEET 1 OF 8

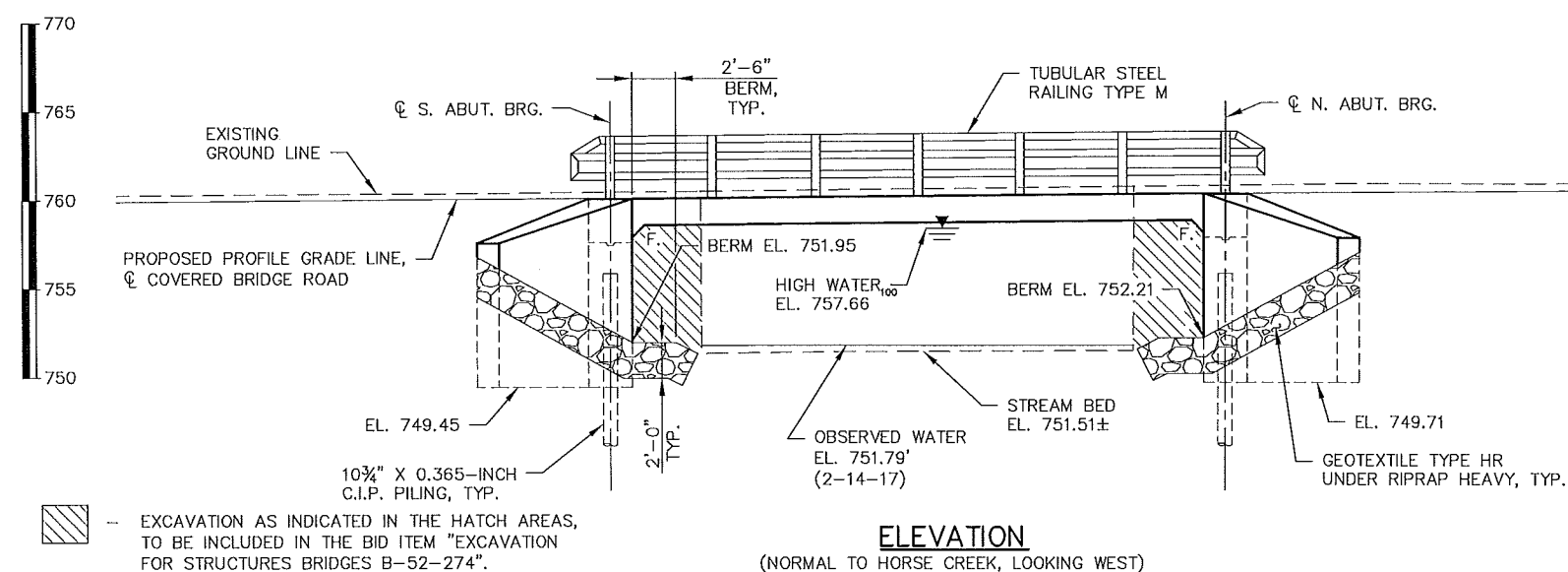
BRIDGE OFFICE CONTACT  
WILLIAM DREHER, P.E.  
(608) 266-8489

**CONSULTANT CONTACT**  
ANDY KNUTSON, P.E.  
(608) 588-7866



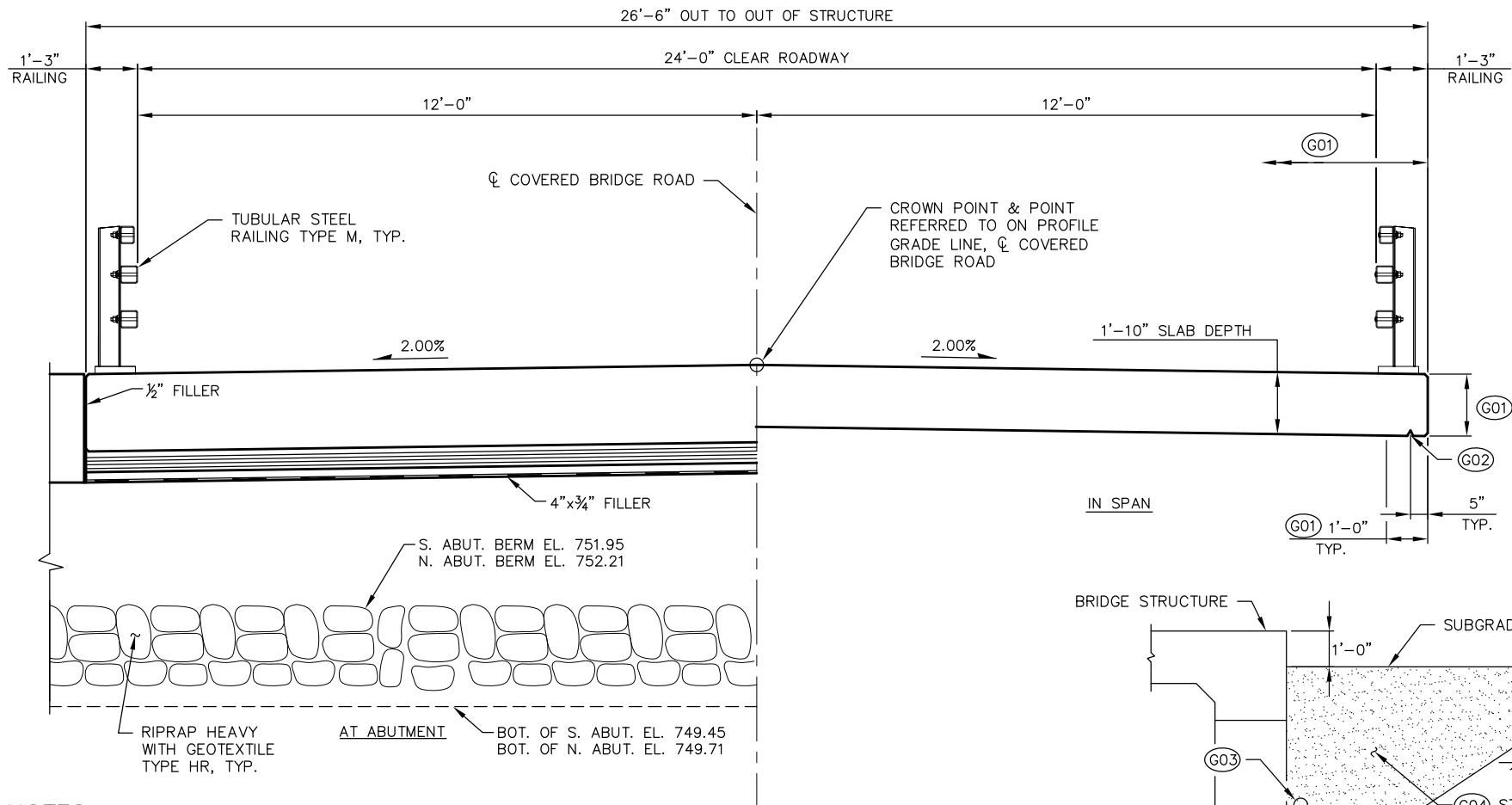
NOTE

 INDICATES WING NUMBER



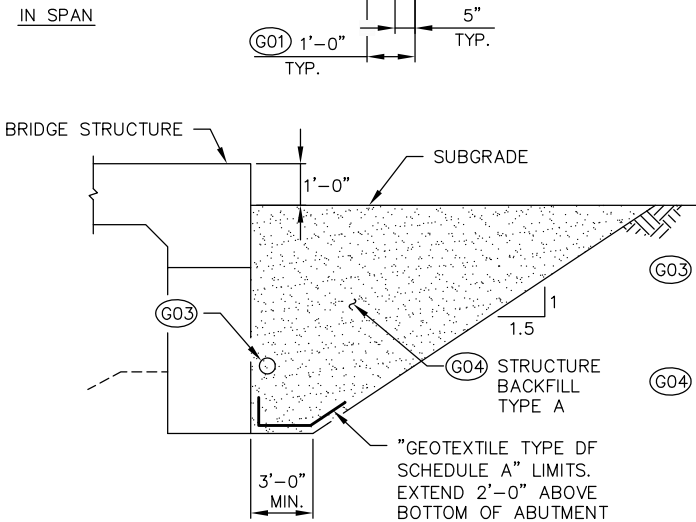
ELEVATION

(NORMAL TO HORSE CREEK, LOOKING WEST)



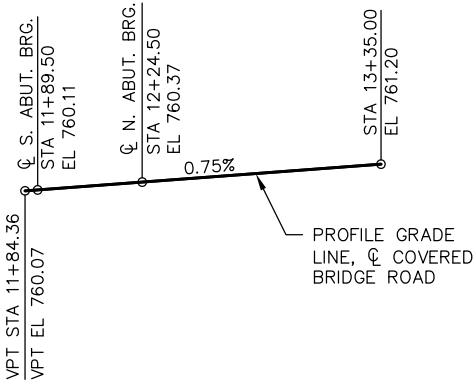
- NOTES**
- (G01) COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER THE STANDARD SPECIFICATIONS. PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE END 1'-0" OF THE FRONT FACE OF ABUTMENT.
- (G02) 3/4" V-GROOVE REQ'D. EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT..

CROSS SECTION THRU ROADWAY  
(LOOKING NORTH)



STRUCTURAL BACKFILL DETAIL

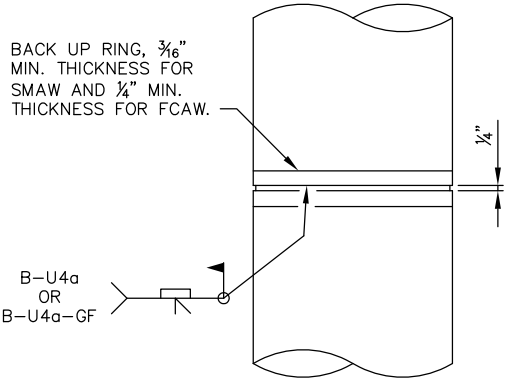
- (G03) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS SHOWN ON "ABUTMENTS" SHEET.
- (G04) BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCLUDED WITH BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-52-274." LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.



PROFILE GRADE LINE,  
COVERED BRIDGE ROAD

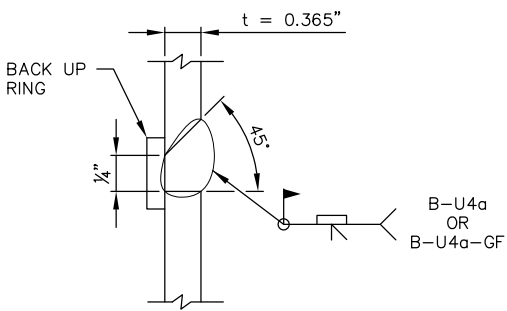
TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	S. ABUT.	N. ABUT.	SUPER.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 12+07	LS	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-52-274	LS	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	240	240	---	480
502.0100	CONCRETE MASONRY BRIDGES	CY	37	37	72	146
502.3200	PROTECTIVE SURFACE TREATMENT	SY	17	17	131	165
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2165	2165	---	4330
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1520	1520	13630	16670
513.4061	RAILING TUBULAR TYPE M B-52-274	LF	---	---	80	80
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	6	---	12
550.2106	PILING CIP CONCRETE 10 3/4 X 0.365-INCH	LF	280	280	---	560
606.0300	RIPRAP HEAVY	CY	28	27	---	55
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	70	70	---	140
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	43	43	---	86
645.0120	GEOTEXTILE TYPE HR	SY	73	72	---	145
(NON-BID ITEM)	FILLER	SIZE	---	---	---	1/2" & 3/4"



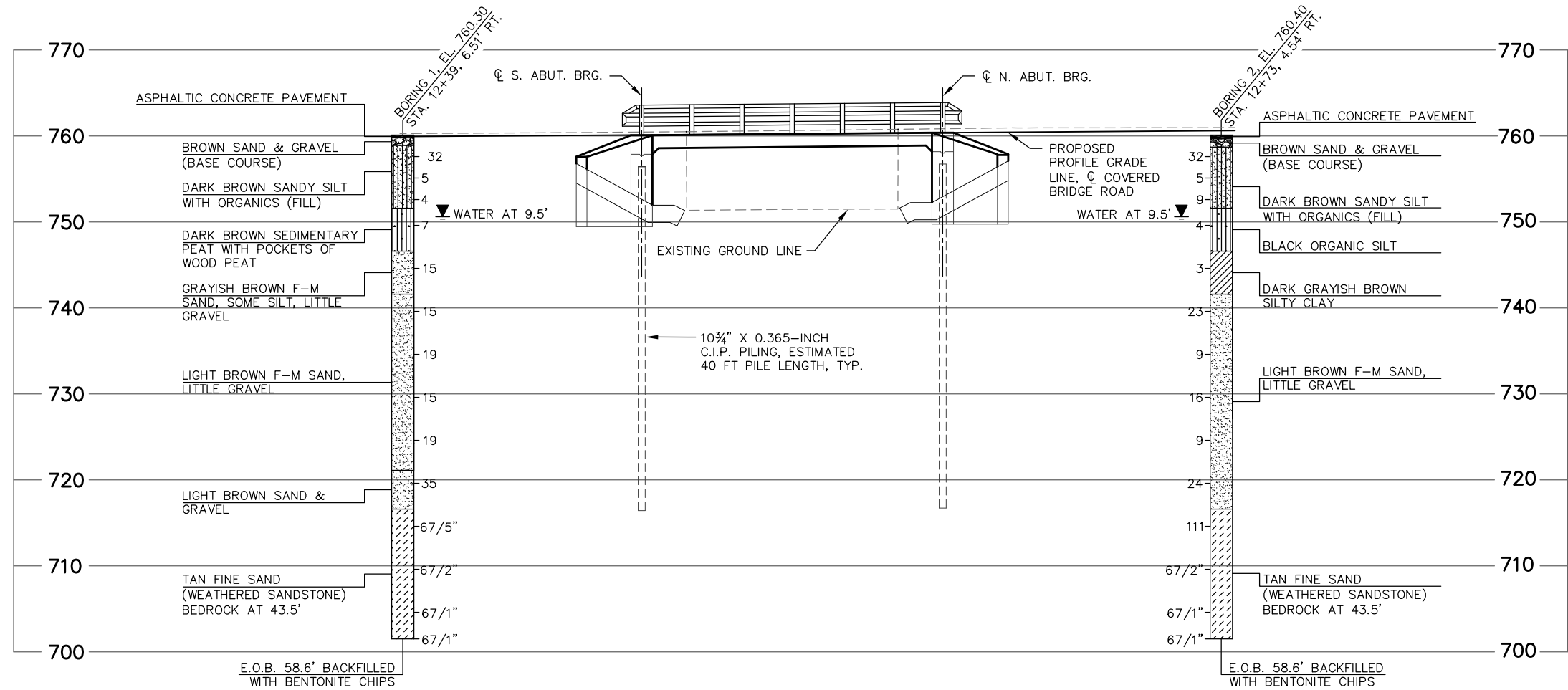
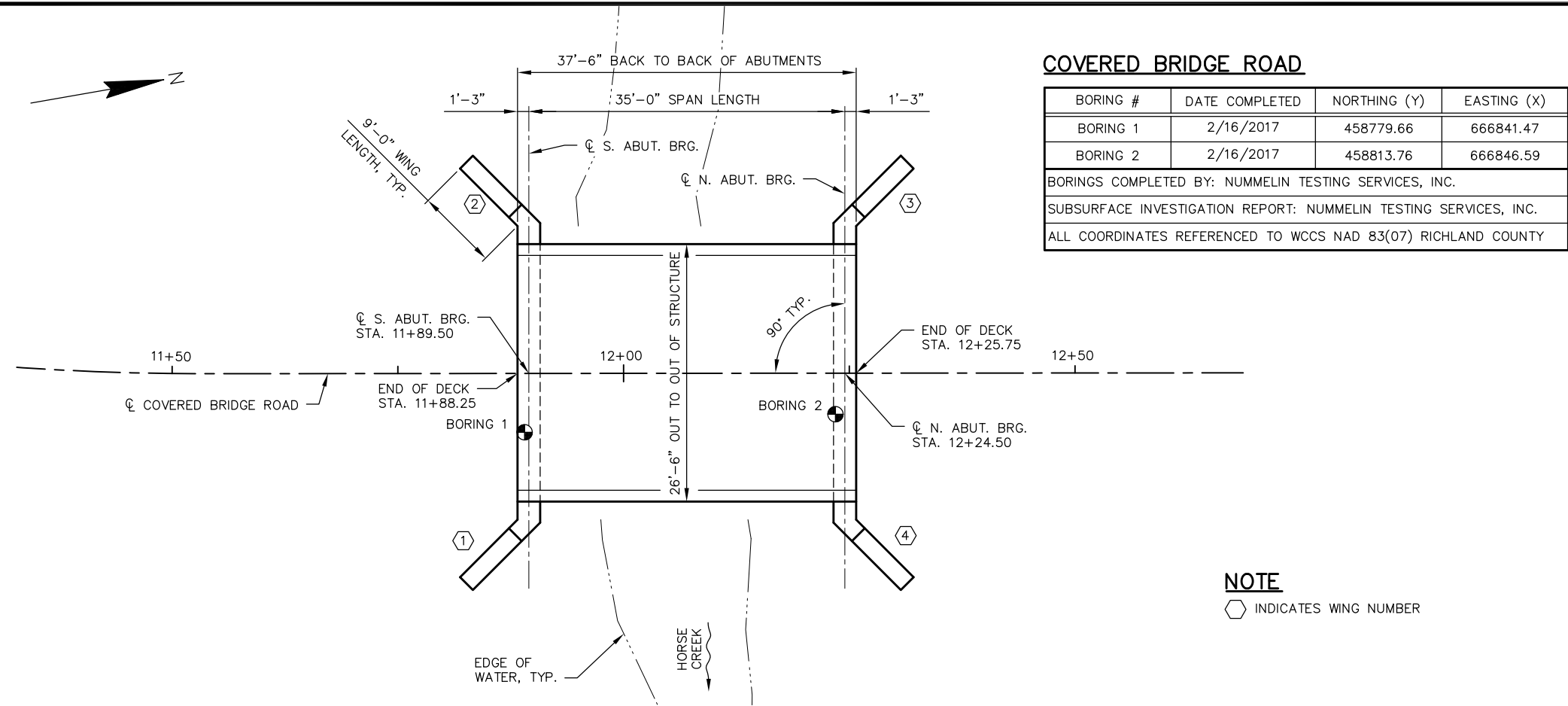
CAST-IN-PLACE 'PIPE PILE'

NOTE: CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATION.



C.I.P. PILE WELD DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-274			
DRAWN BY JDO		PLANS CK'D CDS	
CROSS SECTION, GENERAL NOTES & QUANTITIES			SHEET 2 OF 8



STATE PROJECT NUMBER  
**5365-00-72**

**MATERIAL SYMBOLS**

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

**LEGEND OF BORING**

ST (1) (2)  
0.25 17  
F-C COBBLE OR BOULDER  
WEATHERED LIMESTONE  
CORE RUN #1 - 24'-29'  
REC=80%, RQD=72%

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

**GROUND WATER ELEVATION**

- ▽ AT TIME OF DRILLING
- ▼ END OF DRILLING
- ▼ AFTER DRILLING

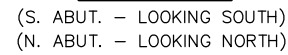
**ABBREVIATIONS**

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-274			
DRAWN BY JDO		PLANS CK'D CDS	
SUBSURFACE EXPLORATION			SHEET 3 OF 8



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-274			
DRAWN BY		JDO	PLANS CK'D CDS
ABUTMENTS		SHEET 4 OF 8	

COATED = 3,040 LBS.  
UNCOATED = 4,330 LBS.BILL OF BARS  
BOTH ABUTMENTS

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
A501		124	8'-8"	X		BODY STIRRUP - F.F. & B.F. VERT.
A502		62	6'-7"	X		BODY STIRRUP - TOP VERT.
A403		48	2'-11"	X		BODY - TIES HORIZ.
A504		36	16'-10"			BODY - F.F. HORIZ.
A805		36	21'-4"	X		BODY - B.F. HORIZ.
A506	54		2'-0"			BODY - DOWELS VERT.
A407	96		11'-3"	X		WINGS 1 THRU 4 - STIRRUP - F.F. & B.F. VERT.
A408	32		9'-11"			WINGS 1 THRU 4 - F.F. & B.F. VERT.
A509	36		11'-9"	X		WINGS 1 THRU 4 - F.F. HORIZ.
A410	4		9'-7"			WINGS 1 THRU 4 - F.F. HORIZ.
A411	4		7'-10"			WINGS 1 THRU 4 - F.F. HORIZ.
A412	4		6'-2"			WINGS 1 THRU 4 - F.F. HORIZ.
A413	4		4'-6"			WINGS 1 THRU 4 - F.F. HORIZ.
A414	4		10'-6"	X		WINGS 1 THRU 4 - F.F. - TOP HORIZ.
A815	36		13'-3"	X		WINGS 1 THRU 4 - B.F. HORIZ.
A416	4		8'-1"			WINGS 1 THRU 4 - B.F. HORIZ.
A417	4		6'-5"			WINGS 1 THRU 4 - B.F. HORIZ.
A418	4		4'-9"			WINGS 1 THRU 4 - B.F. HORIZ.
A419	4		3'-1"			WINGS 1 THRU 4 - B.F. HORIZ.
A420	4		8'-11"	X		WINGS 1 THRU 4 - B.F. - TOP HORIZ.
A421	20		4'-2"	X		WINGS 1 THRU 4 - F.F. CORNER HORIZ.
A422	20		2'-9"	X		WINGS 1 THRU 4 - B.F. CORNER HORIZ.

THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE "BAR SERIES TABLE" FOR ACTUAL LENGTHS.

F.F. - FRONT FACE  
B.F. - BACK FACE

## SECTION A-A

(A02) ½" FILLER - FROM ABUT.  
SEAT TO TOP OF WING.

ABUTMENT BODY

ABUTMENT WING

## R.M.W. DETAIL

BENCHMARK CAP  
(WHEN SUPPLIED)  
NAME PLATE REQ'D.  
AT WING 1 ONLYNAME PLATE  
DETAIL

## NOTES

(A02) SEAL ALL EXPOSED HORIZONTAL  
AND VERTICAL SURFACES OF ½"  
FILLER WITH NON-STAINING  
GRAY NON-BITUMINOUS JOINT  
SEALER. (1" DEEP AND HOLD ½"  
BELOW SURFACE OF CONCRETE.)(A04) 18" RUBBERIZED MEMBRANE  
WATERPROOFING (R.M.W.). SEAL  
ALL VERTICAL AND HORIZONTAL  
JOINTS ON BACK FACE.

## BAR SERIES TABLE

MARK	NO. REQ'D	LENGTH
A407	8 SERIES OF 12	10'-1" TO 12'-5"

BUNDLE AND TAG EACH SERIES SEPARATELY.

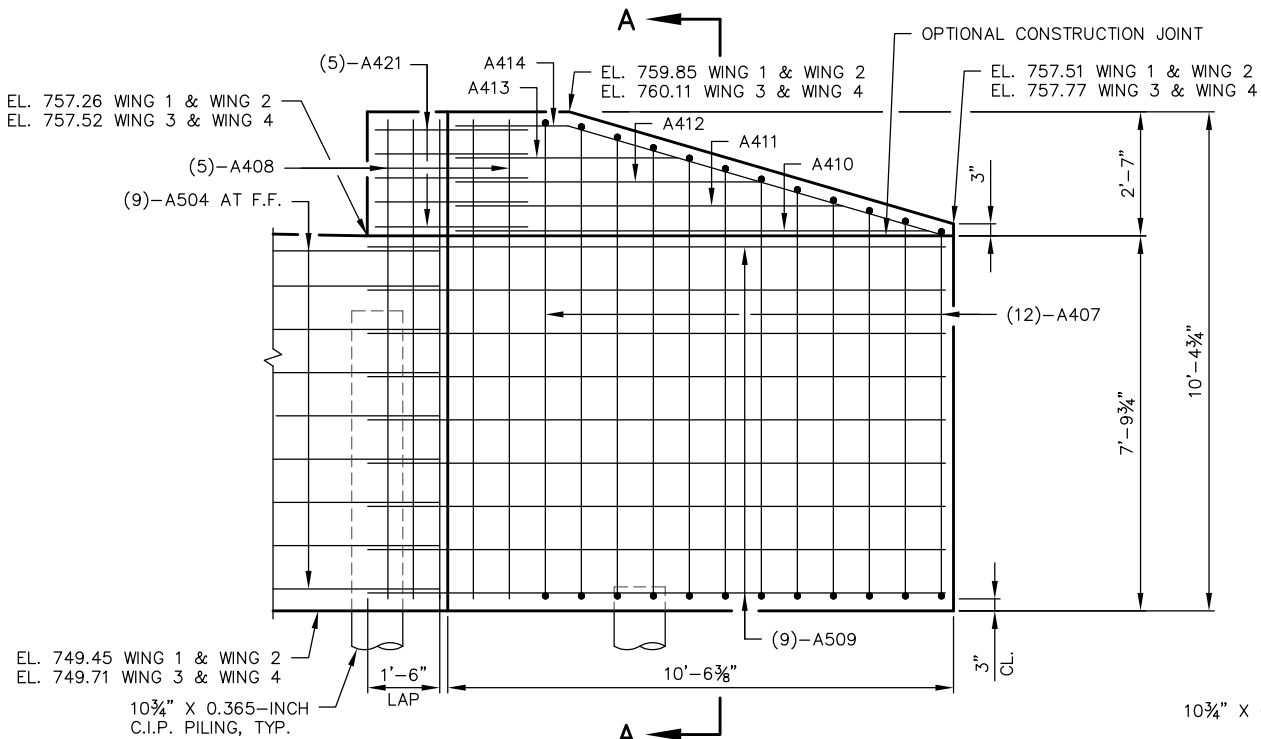
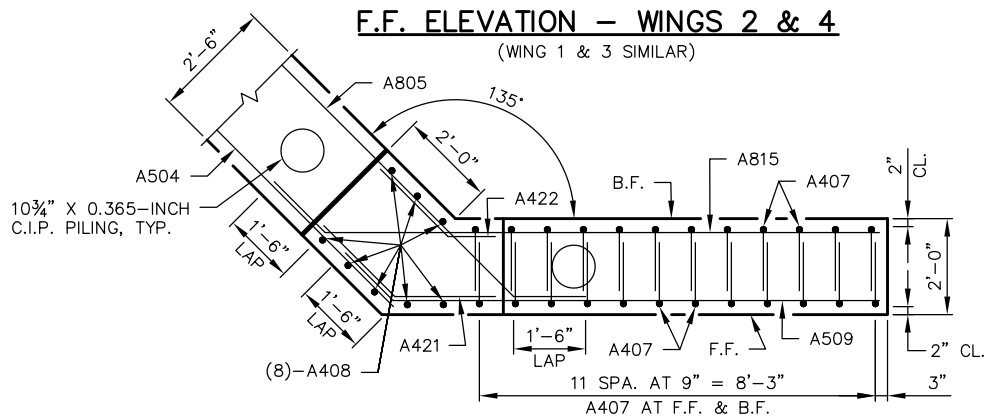
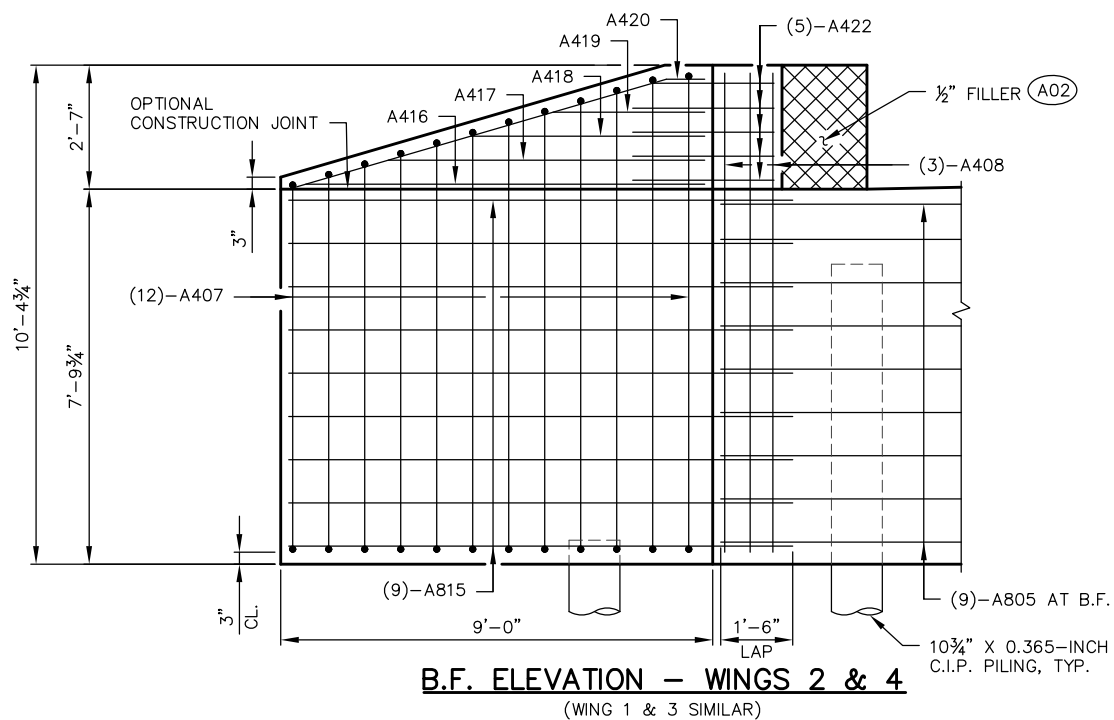
## BAR BEND DIMENSIONS

MARK	"A"	"B"
A414	8'-2"	2'-4"
A420	8'-2"	0'-9"

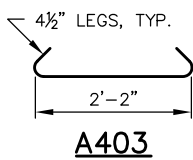
## A414 &amp; A420

## A407

## A421 &amp; A422

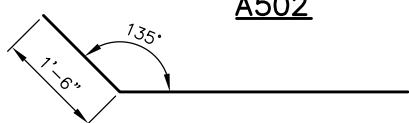
F.F. ELEVATION - WINGS 2 & 4  
(WING 1 & 3 SIMILAR)PLAN - WINGS 2 & 4  
(WING 1 & 3 SIMILAR)B.F. ELEVATION - WINGS 2 & 4  
(WING 1 & 3 SIMILAR)

## A501



## A403

## A805, A509 &amp; A815



## BAR BEND DIMENSIONS

MARK	"A"	"B"
A414	8'-2"	2'-4"
A420	8'-2"	0'-9"

## A414 &amp; A420

## A407

## A421 &amp; A422

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-274			
DRAWN BY JDO		PLANS CK'D CDS	
ABUTMENT DETAILS			SHEET 5 OF 8



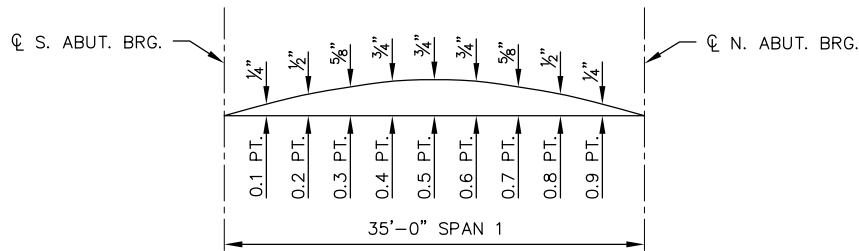


(S02) SEE "ABUTMENTS" SHEET FOR PLACEMENT OF A506 BARS.

TOP OF DECK ELEVATIONS			
SPAN PT	W. SLAB EDGE	℄ COVERED BRIDGE ROAD	E. SLAB EDGE
℄ S. ABUT.	759.85	760.11	759.85
0.1	759.87	760.13	759.87
0.2	759.90	760.16	759.90
0.3	759.93	760.19	759.93
0.4	759.95	760.21	759.95
0.5	759.98	760.24	759.98
0.6	760.01	760.27	760.01
0.7	760.03	760.29	760.03
0.8	760.06	760.32	760.06
0.9	760.08	760.34	760.08
℄ N. ABUT.	760.11	760.37	760.11



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-274			
DRAWN BY		JDO	PLANS CK'D CDS
SUPERSTRUCTURE		SHEET 6 OF 8	



SLAB CAMBER DIAGRAM

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS TOP OF SLAB ELEVATION AT FINAL GRADE  
PLUS SLAB THICKNESS  
PLUS CAMBER  
PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)  
EQUALS TOP OF SLAB FALSEWORK ELEVATION.

SURVEY TOP OF SLAB ELEVATIONS

	CL S. ABUT. BRG.	5/10 PT.	CL N. ABUT. BRG.
WEST SLAB EDGE			
CL COVERED BRIDGE ROAD			
EAST SLAB EDGE			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE CL OF ABUTMENTS AND AT 5/10 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND REFERENCE LINE. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

BILL OF BARS  
SUPERSTRUCTURE

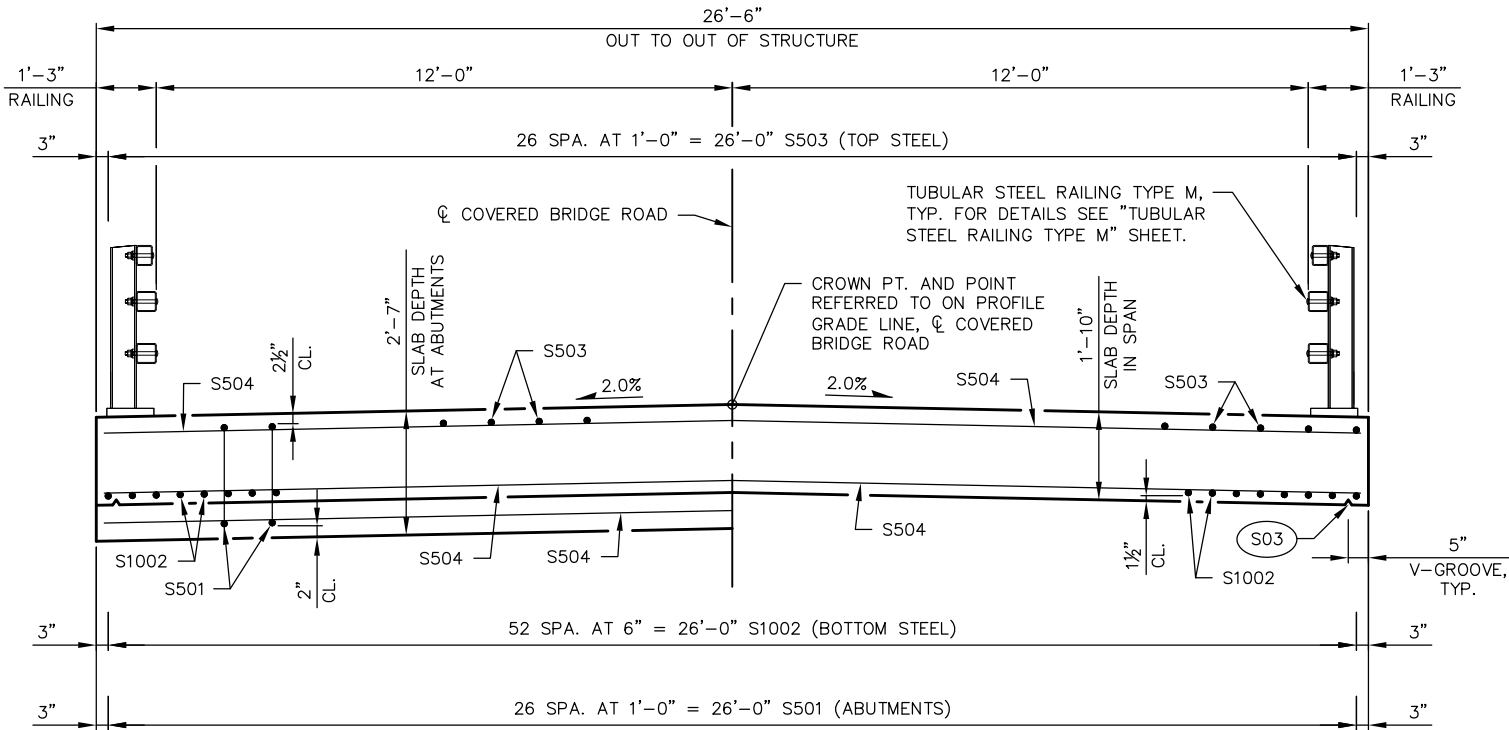
COATED = 13,630 LBS.

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
S501	54		7'-5"	X		SLAB AT ABUTMENT - TIES LONGIT.
S1002	53		37'-2"			SLAB - BOTTOM LONGIT.
S503	27		37'-2"			SLAB - TOP LONGIT.
S504	98		26'-2"			SLAB - TOP & BOTTOM TRANS.
S605	40		6'-0"			RAILING ANCHORS - INTERIOR POSTS LONGIT.
S606	28		12'-0"	X		RAILING ANCHORS TRANS.
S607	16		5'-10"	X		RAILING ANCHORS - END POSTS LONGIT.

THE FIRST OR FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

ALL BAR BEND DIMENSIONS ARE OUT TO OUT OF BAR.

SEE "SUPERSTRUCTURE" SHEET AND "TUBULAR STEEL RAILING TYPE M" SHEET FOR PLACEMENT.



CROSS SECTION THRU ROADWAY  
(LOOKING NORTH)

NOTES

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

S03 3/4" V-GROOVE REQUIRED. EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT.

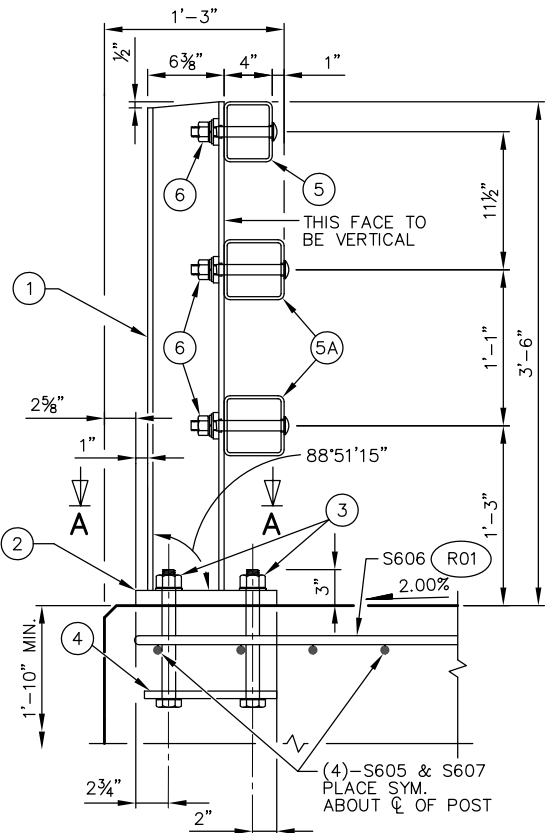
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-274			
DRAWN BY JDO		PLANS CK'D CDS	
SUPERSTRUCTURE DETAILS			SHEET 7 OF 8

LEGEND

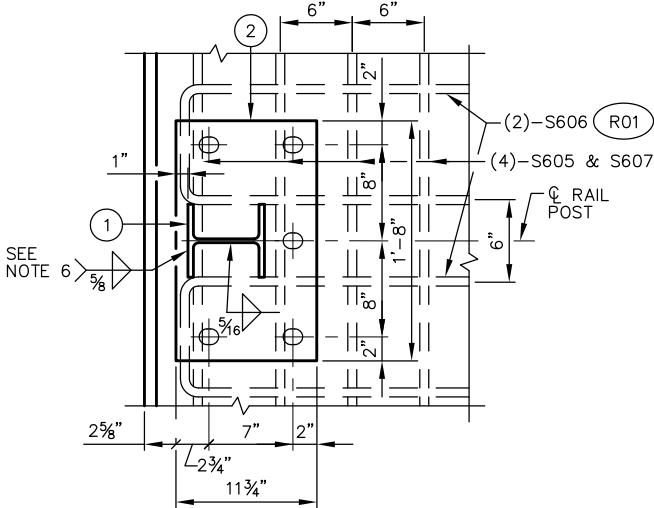
- ① W6 x 25 WITH 1 1/8" x 1 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 5/16" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 9/16" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

NOTES

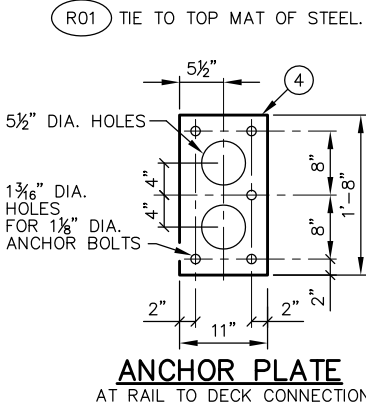
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-52-274" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. SEE BRIDGE MANUAL 30.2 FOR ALLOWED USE.



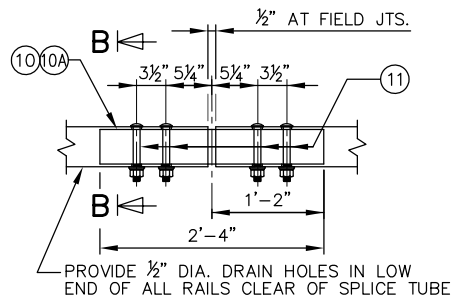
SECTION THRU RAILING ON DECK



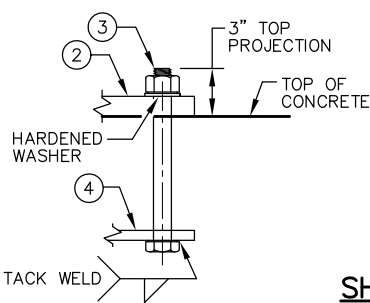
SECTION A-A



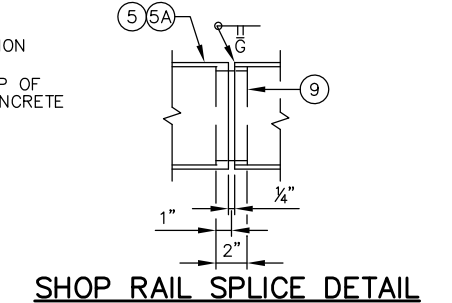
ANCHOR PLATE AT RAIL TO DECK CONNECTION



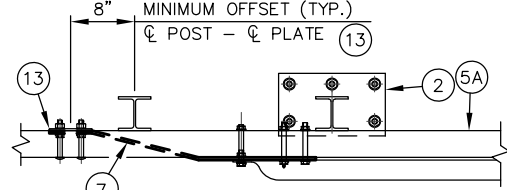
FIELD ERECTION JOINT DETAIL



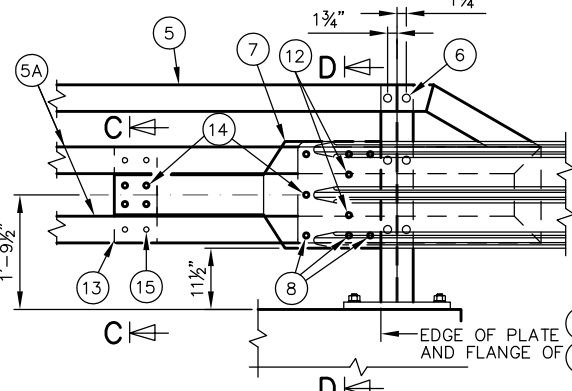
ANCHOR BOLTS



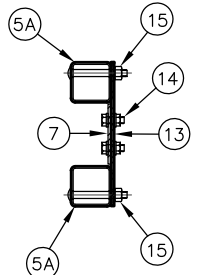
SHOP RAIL SPLICE DETAIL  
(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)



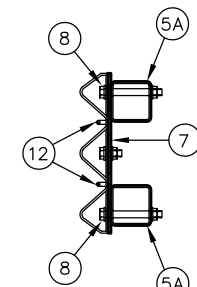
TOP VIEW AT END POST  
(THRIE BEAM RAIL ATTACHMENT)



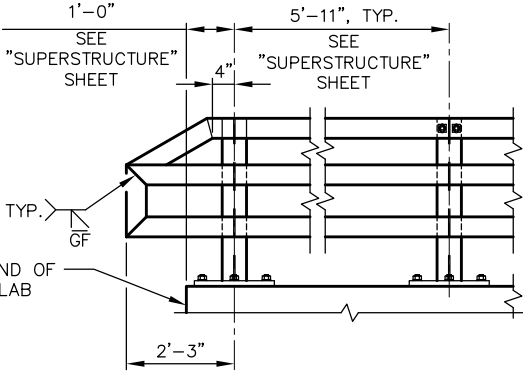
DETAIL AT END POST  
(THRIE BEAM RAIL ATTACHMENT)



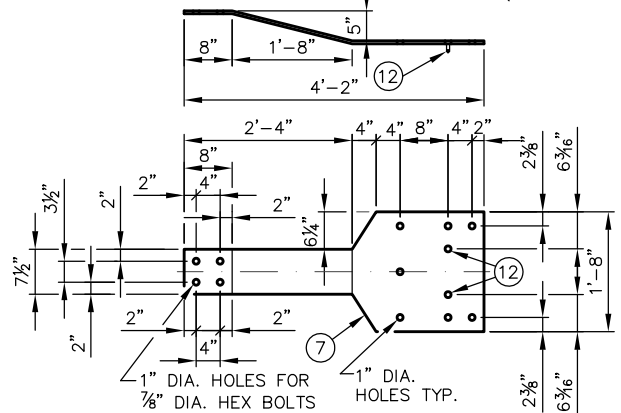
SECTION C-C



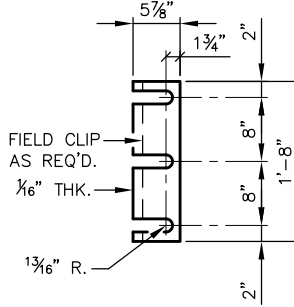
SECTION D-D



PART ELEVATION OF RAILING



BACK-UP PLATE DETAIL  
AT BEAM GUARD ATTACHMENTS



POST SHIM DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-52-274			
DRAWN BY JDO		PLANS CK'D CDS	
TUBULAR STEEL RAILING TYPE M			SHEET 8 OF 8

MAINLINE EARTHWORK (I.D. 5365-00-72)

APPROACH 1

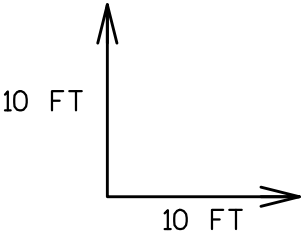
Station	Length(ft)	Common Exc			Fill		Shrinkage Factor(30%)	Total (CY)
		Area	yd3	Adj. vol	Area	yd3		
10+00.00		25.7			0.0			
	50		43	43		3	3.9	39.1
10+50.00		21.2			3.2			
	50		37	37		9	11.7	25.3
11+00.00		18.9			6.7			
	50		45	45		13	16.9	28.1
11+50.00		29.2			7.0			
	38		42	42		10	13.0	29.0
11+88.00		31.0			7.0			
STRUCTURE B-52-274								
Subtotal			167	167		35	46	121

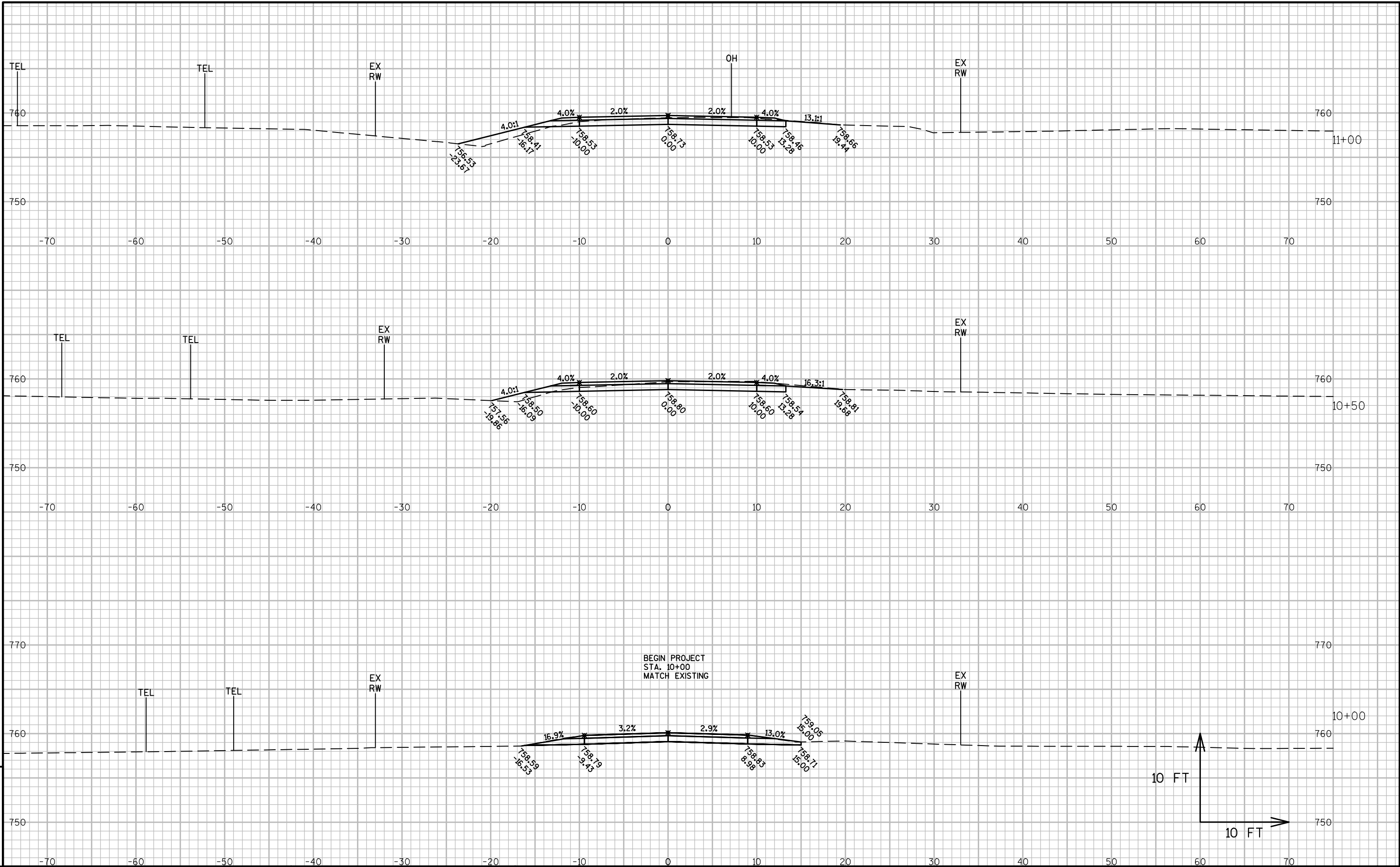
APPROACH 2

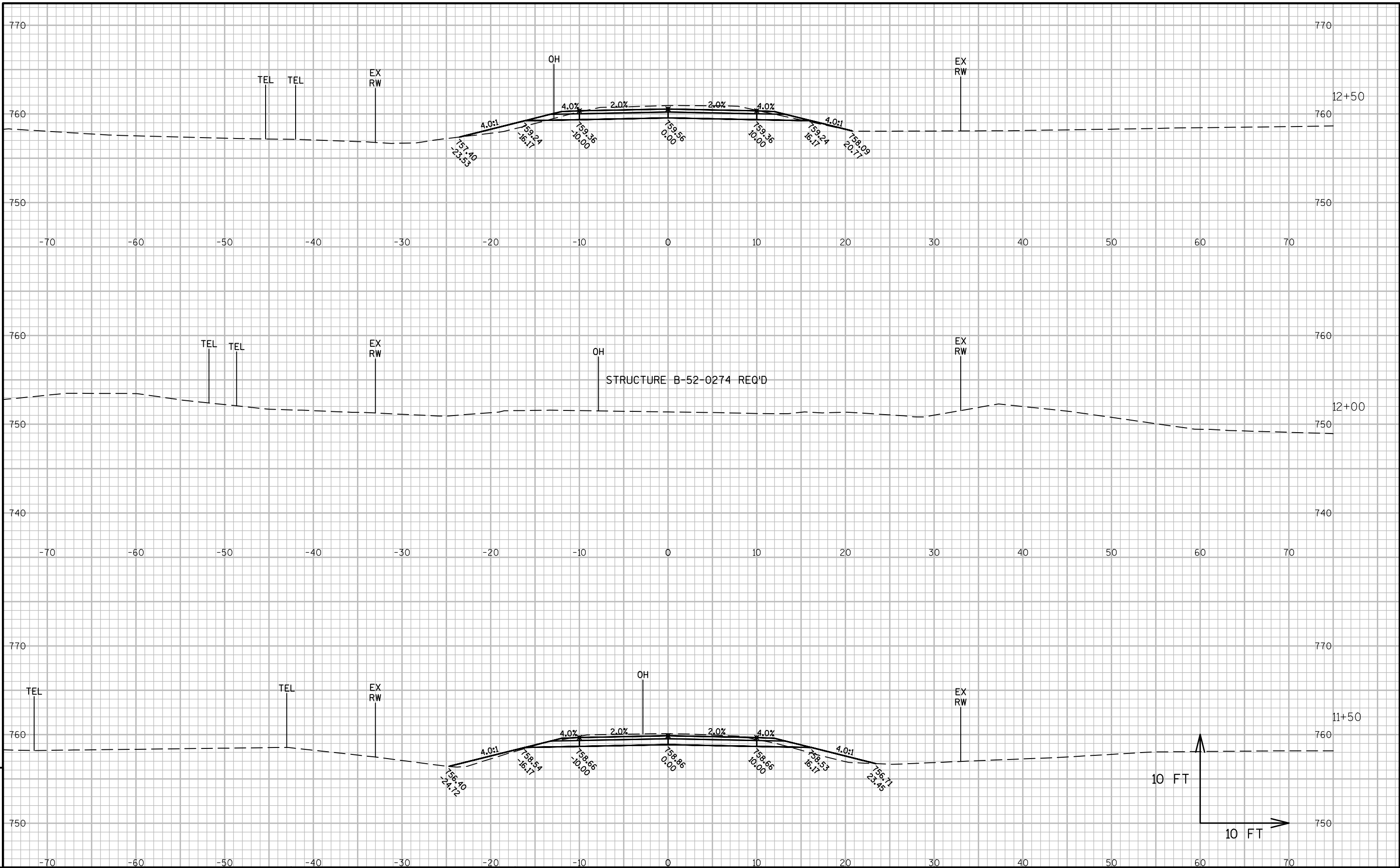
Station	Length(ft)	Common Exc			Fill		Shrinkage Factor(30%)	Total (CY)
		Area	yd3	Adj. vol	Area	yd3		
12+25.00		32.0			6.0			
	25		29	30		5	6.5	22.5
12+50.00		31.5			4.3			
	50		52	52		7	9.1	42.9
13+00.00		24.5			2.9			
	35		31	31		2	2.6	28.4
13+35.00		23.7			0.0			
Subtotal			112	113		14	18	95

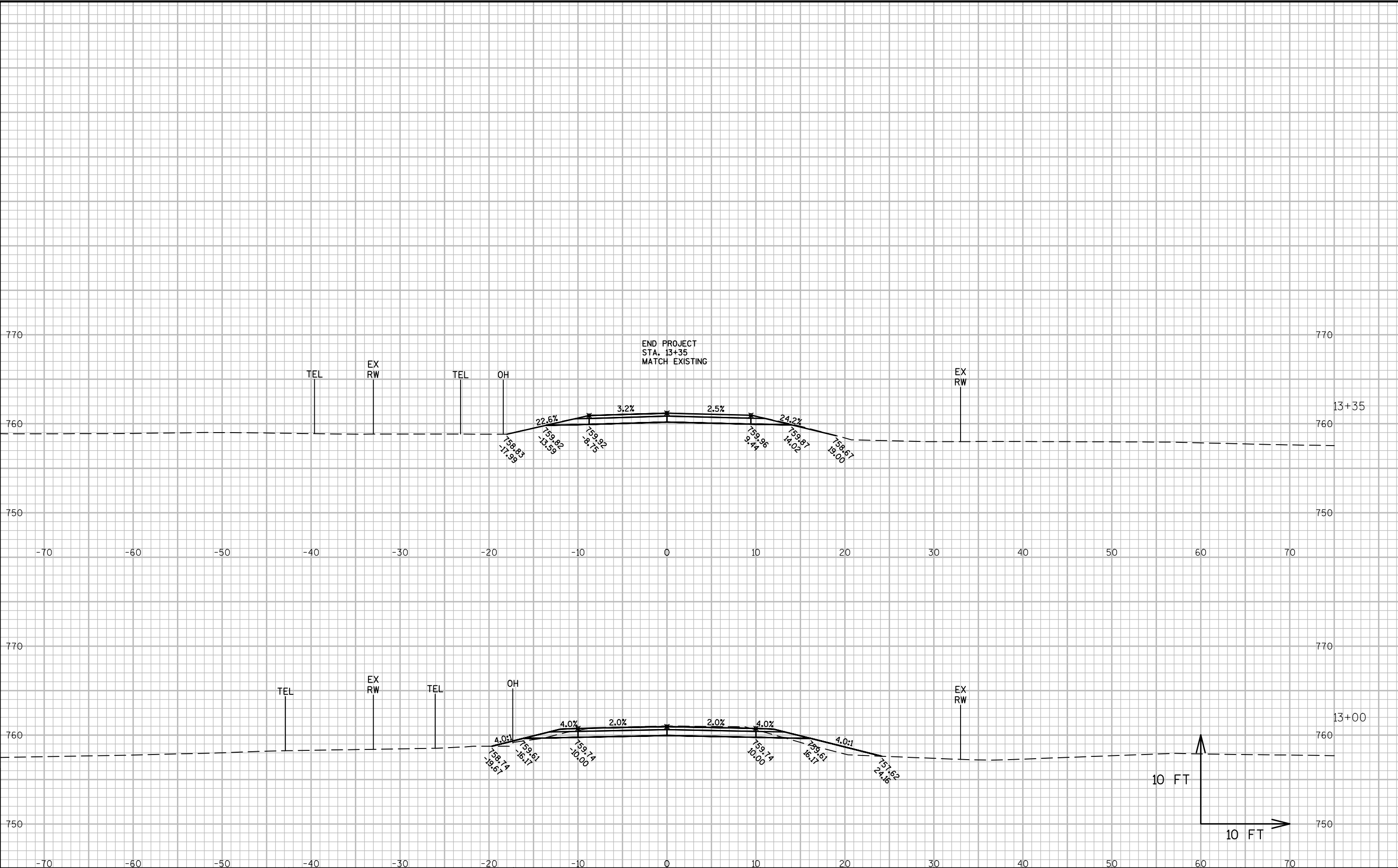
TOTAL EXC= 279  
ROUND TO= 280

EARTHWORK SUMMARY		
COMMON	=	280 CY
FILL	=	49 CY
SHRINK	=	30 %
WASTE	=	216 CY











## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>