JULY 2018 STATE OF WISCONSIN ORDER OF SHEETS Section No. Typical Sections and Details

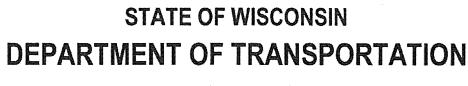
PLAN OF PROPOSED IMPROVEMENT

RICE LAKE - SPOONER

CULVERT C-03-0022 NORTH CTH O INTG

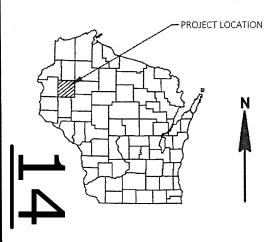
USH 53 BARRON COUNTY

STATE PROJECT NUMBER 1195-06-62



Estimate of Quantities Miscellaneous Quantities Section No. Plan and Profile Section No. Standard Detail Drawings

TOTAL SHEETS = 18



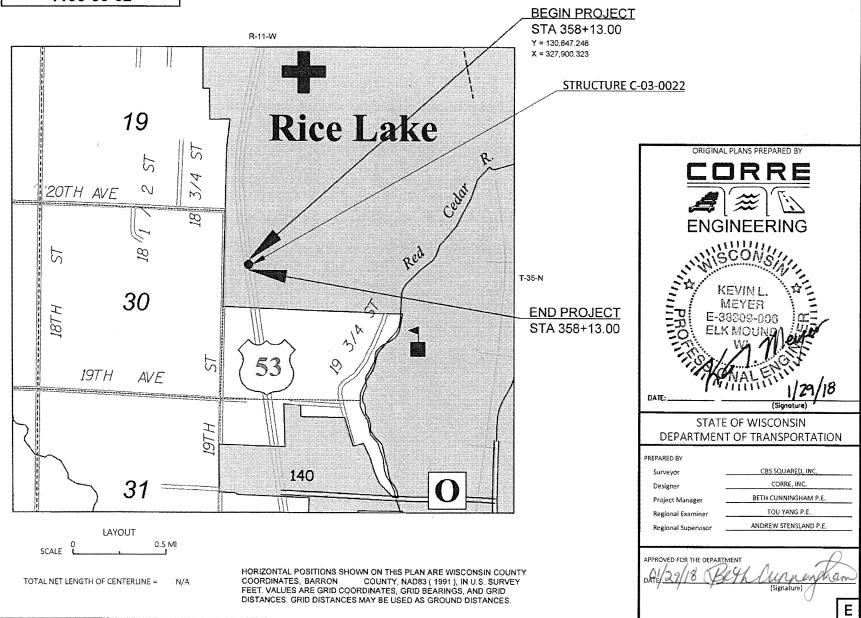
DESIGN DESIGNATION

A.A.D.T. A.A.D.T. 2038 = 16,300 DHV = 1.972 D.D. = 59/41 = 13.6% DESIGN SPEED = 75 / 70 MPH (POSTED)

ESALS = N/A

CONVENTIONAL SYMBOLS

CONVENTIONAL STIVIBO	'LJ		
PLAN		PROFILE	
CORPORATE LIMITS	1//////	GRADE LINE	
PROPERTY LINE		ORIGINAL GROUND	
		MARSH OR ROCK PROFILE	ROCK:
LOT LINE	te, pater blad, rather blad, maker blade, dates ten	(To be noted as such)	-
LIMITED HIGHWAY EASEMENT	<u></u>	SPECIAL DITCH	_ LABEL
EXISTING RIGHT OF WAY			95,36
PROPOSED OR NEW R/W LINE		GRADE ELEVATION	982
SLOPE INTERCEPT		CULVERT (Profile View)	0 □
REFERENCE LINE	300,25	<u>UTILITIES</u>	
	,	ELECTRIC	£
EXISTING CULVERT		FIBER OPTIC	FO
PROPOSED CULVERT (Box or Pipe)		GAS	G
	M	SANITARY SEWER	SAN
COMBUSTIBLE FLUIDS	-caution-	STORM SEWER	 5S
	W.	TELEPHONE	т
MARSH AREA	(III)	WATER	W
SW20 TO SWEET E STANKE S	الغيف	UTILITY PEDESTAL	Ħ
		POWER POLE	Ġ
WOODED OR SHRUB AREA	ξ λ	TELEPHONE POLE	ø



FEDERAL PROJECT

WISC 2018309

CONTRACT

1

STATE PROJECT

1195-06-62

GENERAL NOTES

THE LOCATION OF THE EXISTING UTILITIES AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE APPROXIMATE LOCATIONS. EXACT LOCATIONS WILL BE DETERMINES BY THE CONTRACTOR'S E.C.I.P. AND APPROVED BY THE ENGINEER IN CONSULTATION WITH THE WISCONSIN DEPARTMENT OF NATURAL RECOURSES.

NO TREES, SHRUBS, OR PRIVATE PLANTINGS ARE TO BE REMOVED WITHOUT PRIOR APPROVAL OF THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, TO BE SEEDED, FERTILIZED AND MULCHED AS DIRECTED BY THE ENGINEER. ALL OTHER DISTURBED AREAS ARE TO BE SEEDED, FERTILIZED AND MULCHED AT THE CONTRACTOR'S EXPENSE.



UTILITIES

PACKERLAND BROADBAND ATTN: ANDY HEIGL 105 KENT STREET P.O. BOX 190 IRON MOUNTAIN, MI 49801

TELEPHONE: (906) 774-6621

E-MAIL: andy.heigl@packerlandbroadband.com

MOSAIC TELECOM - COMMUNICATION LINE ATTN: DENNIS RUSSETT 401 S 1ST STREET P.O. BOX 664 CAMERON, WI 54822

TELEPHONE: (715) 458-5378 E-MAIL: ctcdennis@mosaictelecom.com

RICE LAKE MUNICIPALITY WATER & ELECTRICITY UTILITIES ATTN: LEO J. DIEHL 320 W COLEMAN RICE LAKE, WI 54868

TELEPHONE: (715) 234-7004 E-MAIL: leod@ricelakeutilities.com

DESIGN CONTACT

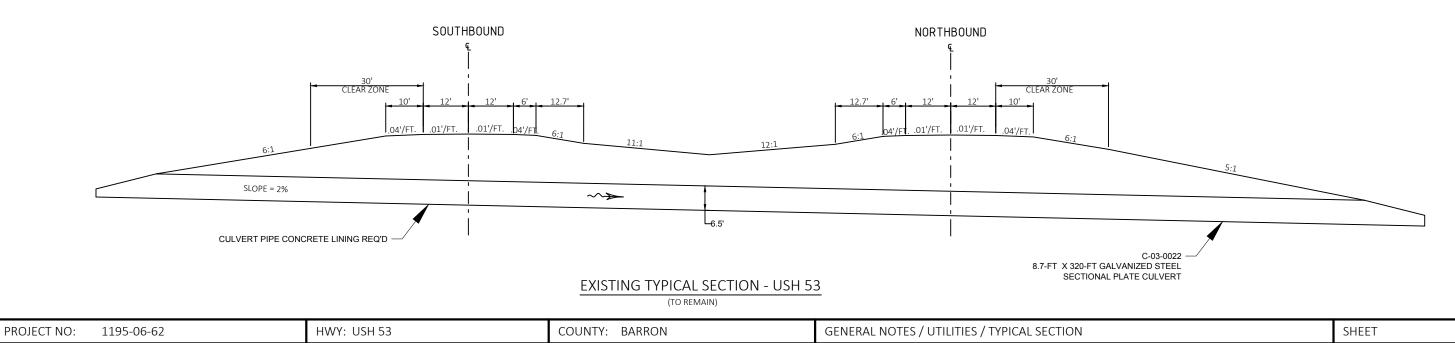
CORRE, INC. ATTN: KEVIN MEYER 1802 WARDEN STREET EAU CLAIRE, WI 54703

TELEPHONE: (715) 299-1894 E-MAIL: kmeyer@correinc.com

DNR CONTACT

DNR NORTHERN REGION HQ ATTN: AMY CRONK 810 W MAPLE STREET SPOONER, WI 54801

TELEPHONE: (715) 635-4229 E-MAIL: amy.cronk@wisconsin.gov



1/24/2018 4:28 PM

P:\WI - NW REGION\1195-06-32_USH 53 CULVERT\500_CADD\501_C3D_2016\11950632\SHEETSPLAN\020101-GN.DWG

LAYOUT NAME - 01

FILE NAME :

PLOT DATE :

PLOT BY :

ANDREW HUNTLEY, EIT

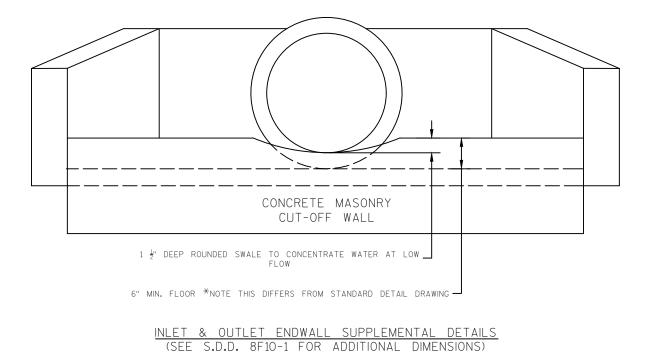
PLOT NAME :

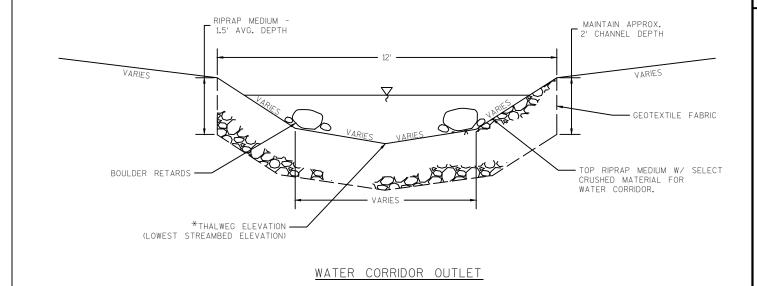
PLOT SCALE :

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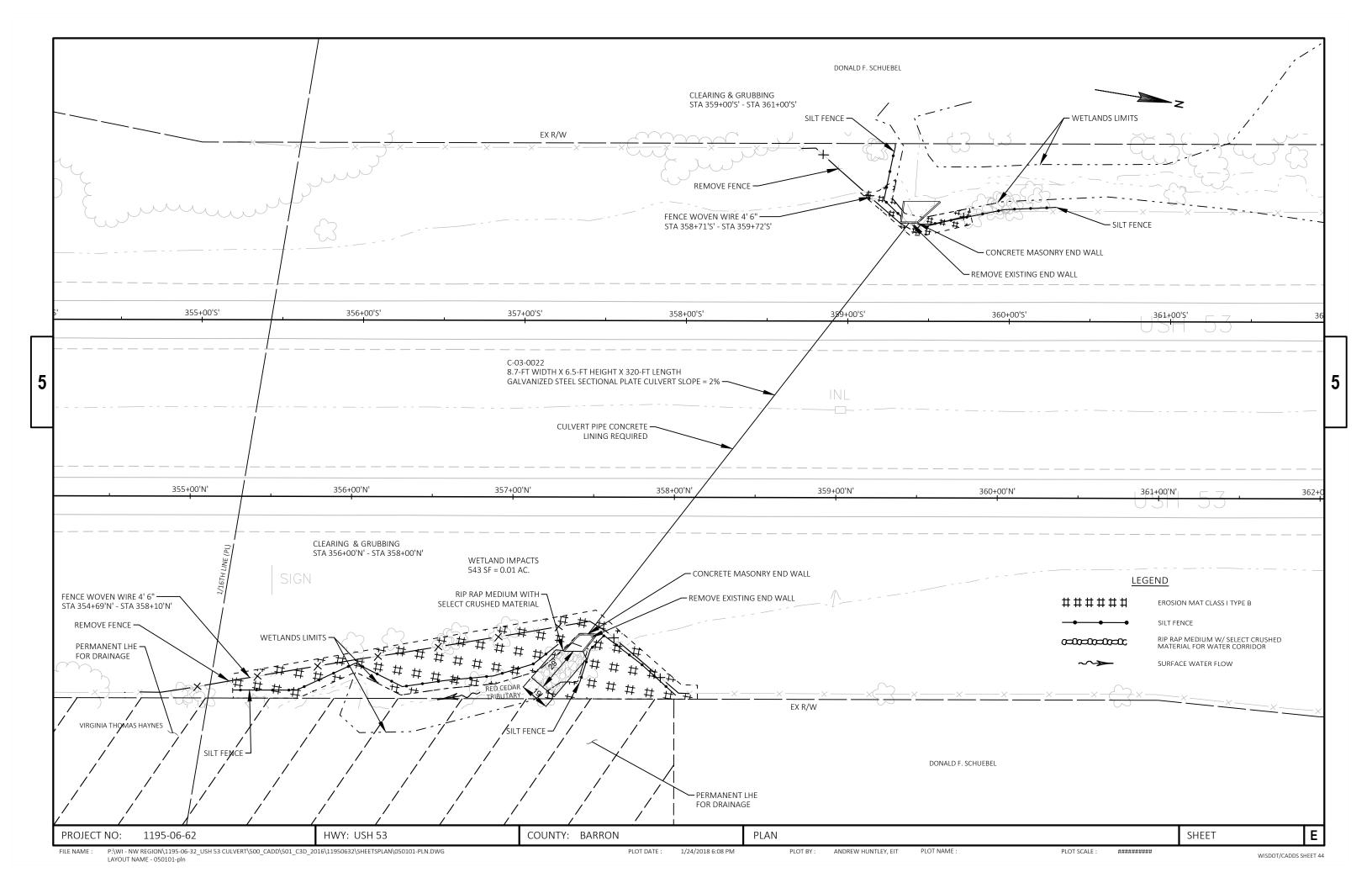




Ε PROJECT NO: 1195-06-62 HWY: USH 53 COUNTY: BARRON CONSTRUCTION DETAIL SHEET FILE NAME : PLOT NAME :

					1195-00-02
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	4.000	4.000
0004	201.0205	Grubbing	STA	4.000	4.000
0006	203.0200	Removing Old Structure (station) 01. 358+45.87'N'	LS	1.000	1.000
8000	204.0170	Removing Fence	LF	480.000	480.000
0010	213.0100	Finishing Roadway (project) 01. 1195-06-62	EACH	1.000	1.000
0012	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	8.000	8.000
0014	504.0900	Concrete Masonry Endwalls	CY	15.200	15.200
0016	616.0100	Fence Woven Wire (height) 01. 4' 6"	LF	480.000	480.000
0018	619.1000	Mobilization	EACH	1.000	1.000
0020	625.0500	Salvaged Topsoil	SY	2,425.000	2,425.000
0022	627.0200	Mulching	SY	1,485.000	1,485.000
0024	628.1504	Silt Fence	LF	460.000	460.000
0026	628.1520	Silt Fence Maintenance	LF	460.000	460.000
0028	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0030	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0032	628.2004	Erosion Mat Class I Type B	SY	940.000	940.000
0034	629.0210	Fertilizer Type B	CWT	1.600	1.600
0036	630.0120	Seeding Mixture No. 20	LB	65.000	65.000
0038	642.5001	Field Office Type B	EACH	1.000	1.000
0040	643.0300	Traffic Control Drums	DAY	804.000	804.000
0042	643.0420	Traffic Control Barricades Type III	DAY	4.000	4.000
0044	643.0705	Traffic Control Warning Lights Type A	DAY	8.000	8.000
0046	643.0715	Traffic Control Warning Lights Type C	DAY	68.000	68.000
0048	643.0800	Traffic Control Arrow Boards	DAY	44.000	44.000
0050	643.0900	Traffic Control Signs	DAY	324.000	324.000
0052	643.1050	Traffic Control Signs PCMS	DAY	4.000	4.000
0054	643.5000	Traffic Control	EACH	1.000	1.000
0056	645.0120	Geotextile Type HR	SY	81.000	81.000
0058	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,200.000	1,200.000
0060	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0062	SPV.0060	Special 01. Boulder Retards	EACH	4.000	4.000
0064	SPV.0105	Special 01. Culvert Pipe Concrete Lining	LS	1.000	1.000
0066	SPV.0105	Special 02. Culvert Pipe Concrete Grout	LS	1.000	1.000
0068	SPV.0105	Special 03. Dewatering C-03-0022	LS	1.000	1.000
0070	SPV.0195	Special 01. Riprap Medium with Select Crushed Material for Water Corridor	TON	29.000	29.000

STA 359+00'S' - STA 361+00'S' L	CULVERT CULVERT CONCRETE M CY CY CY CY CONCRETEM CY CY CY CONCRETEM CY CY CY CY CONCRETEM CY CY CY CONCRETEM CY CY CY CY CONCRETEM CY CY CY CY CONCRETEM CY CY CY CY CY CY CONCRETEM CY CY CY CY CY CY CY CY CY C	2 S 4 RT PIPE ITEMS 4.0900 SPV. FE MASONRY CULVI WALLS CONCRE CY 6.4 8.8 15.2 EMS 628.2004 7.0200 EROSION MA CHING CLASS I TYPE SY SY	LS 1 1 6 629.0210 AT FERTILIZER CWT 0.5	SPV.0105.02 CULVERT PIPE ONCRETE GROUT LS 1 1 630.0120 R SEED MIX NO. 20 LBS	SPV.0105.03 DEWATERING C-03-0022 LS 1 1	120	645.01 FABRI TYPE I LOCATION SY CATEGORY CODE 0010 STA 357+39'N' 81 TOTALS 81 DBILIZATIONS 628.1910 EMERGENCY ON EROSION	IC SELECT CRUSHED MATERIA	SPV.0060. AL BOULDE RETARD: EA 4
### STATION	CULVERT 2000 504.09 2 STRUCTURE CONCRETE M 45.87'N' ENDWA CY 6.4 8.8 15.2 LANDSCAPING ITEM: 625.0500 SALVAGED 627.02 TOPSOIL MULCH SY SY	### RT PIPE ITEMS 4.0900 SPV.01 FE MASONRY CULVE WALLS CONCRE CY 6.4 8.8 15.2 #### 628.2004 7.0200 EROSION MAILONING CLASS I TYPE SY SY	LS 1 1 6 629.0210 AT FERTILIZER CWT 0.5	CULVERT PIPE ONCRETE GROUT LS 1 1 630.0120 R SEED MIX NO. 20 LBS	SPV.0105.03 DEWATERING C-03-0022 LS 1	FINISHING PROJECT 213.0100 EACH CATEGORY 0010 1195-06-62 1 TOTALS 1 EROSION CONTROL MO 628.19 EROSIC CONTR	## RIPRA 645.01	SPV.0195.01 20 RIPRAP MEDIUM WITH IC SELECT CRUSHED MATERIA HR FOR WATER CORRIDOR CY 29 29 MOBILIZATION	SPV.0060 AL BOULDI RETARI EA 4
STA TION LOCATION LOCATION LS	200 504.09 2 STRUCTURE CONCRETE N 45.87'N' ENDWA CY 6.4 8.8 15.2 LANDSCAPING ITEM: 625.0500 SALVAGED 627.02 TOPSOIL MULCH SY SY	4.0900 SPV.1 FE MASONRY CULVI WALLS CONCRE CY 6.4 8.8 15.2 EMS 628.2004 7.0200 EROSION MA' CHING CLASS I TYPE SY SY	LS 1 1 6 629.0210 AT FERTILIZER CWT 0.5	CULVERT PIPE ONCRETE GROUT LS 1 1 630.0120 R SEED MIX NO. 20 LBS	DEWATERING C-03-0022 LS 1	213.0100 EACH CATEGORY 0010 1195-06-62 1 TOTALS 1 EROSION CONTROL MO 628.19 EROSIC CONTROL	645.01 FABRI TYPE I LOCATION SY CATEGORY CODE 0010 STA 357+39'N' 81 TOTALS 81 DBILIZATIONS 628.1910 EMERGENCY ON EROSION	SPV.0195.01 20 RIPRAP MEDIUM WITH IC SELECT CRUSHED MATERIA HR FOR WATER CORRIDOR CY 29 29 MOBILIZATION	AL BOULD RETARI EA 4 4
STATION LOCATION LOCATION LS	STRUCTURE CONCRETE M 45.87'N' ENDWA CY	EMS 628.2004 7.0200 EROSION MA' CHING CLASS I TYPE SY S 862	LS 1 1 6 629.0210 AT FERTILIZER CWT 0.5	CULVERT PIPE ONCRETE GROUT LS 1 1 630.0120 R SEED MIX NO. 20 LBS	DEWATERING C-03-0022 LS 1	213.0100 EACH CATEGORY 0010 1195-06-62 1 TOTALS 1 EROSION CONTROL MO 628.19 EROSIC CONTROL	LOCATION SY	20 RIPRAP MEDIUM WITH IC SELECT CRUSHED MATERIA HR FOR WATER CORRIDOR CY 29 29 MOBILIZATION	AL BOULD RETARI EA 4 4
STA 357+47'N' RT STA 359+37'S' LT TOTALS 1 STATION - STATION LOCATION CATEGORY CODE 0010 STA 354+69'N' - STA 358+10'N' RT STA 358+71'S' - STA 359+72'S' LT UNDISTRIBUTED	6.4 8.8 15.2 LANDSCAPING ITEM: 625.0500 SALVAGED 627.02 TOPSOIL MULCH SY SY	6.4 8.8 15.2 EMS 628.2004 7.0200 EROSION MA' CHING CLASS I TYPE SY SY 862	1 629.0210 AT FERTILIZER CWT 0.5	630.0120 R SEED MIX NO. 20 LBS		EROSION CONTROL MO 628.19 EROSIC CONTR	STA 357+39'N' 81 TOTALS 81 DBILIZATIONS 628.1910 EMERGENCY ON EROSION	29 MOBILIZATION	4
TOTALS 1 STATION - STATION LOCATION CATEGORY CODE 0010 STA 354+69'N' - STA 358+10'N' RT STA 358+71'S' - STA 359+72'S' LT UNDISTRIBUTED	LANDSCAPING ITEM: 625.0500 SALVAGED 627.02: TOPSOIL MULCH SY SY	15.2 EMS 628.2004 7.0200 EROSION MA: CHING CLASS I TYPE SY SY 862	1 629.0210 AT FERTILIZER PEB TYPEB CWT 0.5	630.0120 R SEED MIX NO. 20 LBS		EROSION CONTROL MO 628.19 EROSIC CONTR	TOTALS 81 DBILIZATIONS 628.1910 005 EMERGENCY ON EROSION	29 MOBILIZATION	
STATION - STATION LOCATION CATEGORY CODE 0010 STA 354+69'N' - STA 358+10'N' RT STA 358+71'S' - STA 359+72'S' LT UNDISTRIBUTED	LANDSCAPING ITEM: 625.0500 SALVAGED 627.02: TOPSOIL MULCH SY SY	EMS 628.2004 7.0200 EROSION MA CHING CLASS I TYPE SY SY 862	AT FERTILIZER PEB TYPEB CWT 0.5	R SEED MIX NO. 20 LBS	·	628.19 EROSIC CONTR	628.1910 005 EMERGENCY ON EROSION		
	862 78 1,485 1,485 TALS 2,425 1,485	,485	0.1 0.9 1.6	23 2 40 65		CATEGORY CODE 0010 PROJECT 2 TOTALS 2	H EACH	CATEGORY 0010 1195-06-62 TOTALS 1	1 1
643.0300 BARI DRUMS TY	643.0705 643 43.0420 WARNING WA RRICADES LIGHTS LIF	ONTROL ITEMS 643.0715 WARNING 643.0800 LIGHTS ARROW TYPE C BOARDS DAYS DAYS	SIGNS SIG		643.5000 AFFIC CONTROL LS	STATION - STATION LOC CATEGORY CODE 0010		CATEGORY COD	642.50 EACH
SHOULDER CLOSURE 612		36	288		1		LT 169 169 RT 291 291		1
LANE CLOSURE 192 TOTALS 804		68 8 68 44	36	4					
OJECT NO: 1195-06-62			324	4	1		TOTALS 460 460	тс	OTAL 1



Standard Detail Drawing List

08E09-06 08F10-01 15B01-08A	SILT FENCE CONCRETE MASONRY ENDWALLS FOR CULVERT PIPE AND PIPE ARCH FENCE WOVEN WIRE
15B01-08B	FENCE WOVEN WIRE
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15D12-06A	TRAFFIC CONTROL, LANE CLOSURE
15D27-03	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

TYPICAL APPLICATION OF SILT FENCE

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PLAN VIEW SILT FENCE AT MEDIAN SURFACE DRAINS



GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- \bigcirc HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- 3 WOOD POSTS SHALL BE A MINIMUM SIZE OF 11/8" X 11/8" OF OAK OR HICKORY.
- 4) SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- (5) CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



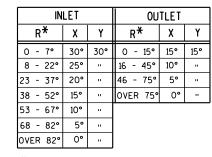
SILT FENCE TIE BACK

(WHEN REQUIRED BY THE ENGINEER)



SILT FENCE

S.D.D. 8 E 9-6



*R = NUMBER OF DEGREES RIGHT OR LEFT HAND FORWARD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

FILL SLOPES FLATTER THAN 2 $\frac{1}{2}$:1 SHALL BE WARPED TO MEET THE TOP OF THE WINGWALLS.

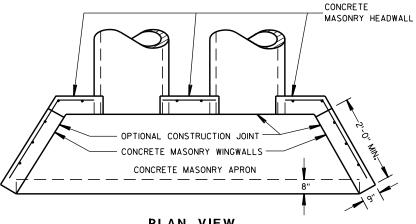
ALL STEEL REINFORCEMENT AND WELDED STEEL WIRE FABRIC SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE NOTED.

- MINIMUM REINFORCEMENT SHALL BE 6" X 6" W4.0 X W4.0 OR NO. 3 BARS SPACED 12" C-C IN BOTH DIRECTIONS.
- 2 THE SPACE BETWEEN PIPES SHALL BE AS FOLLOWS:

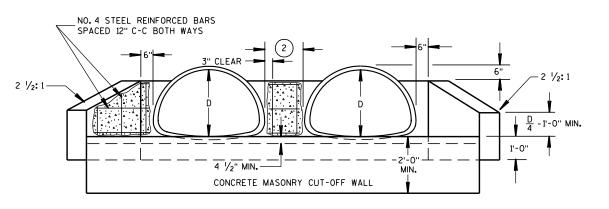
 DIAMETER OR SPAN
 SPACE

 UP TO AND INCLUDING 48"
 2'-0"

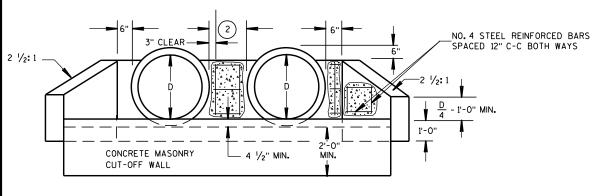
 OVER 48" TO 72"
 ½ DIA. OR SPAN



PLAN VIEW
CULVERT PIPE AND PIPE ARCH

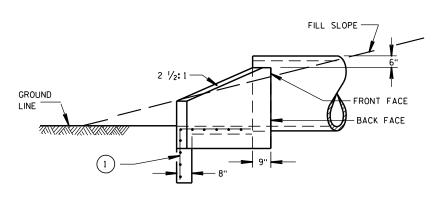


PIPE ARCH



END ELEVATION

CULVERT PIPE



SIDE ELEVATION

CULVERT PIPE AND PIPE ARCH

CONCRETE MASONRY ENDWALLS
FOR CULVERT PIPE AND
PIPE ARCH

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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

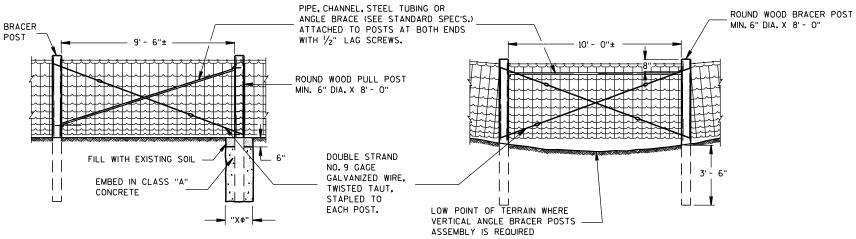
APPROVED

9/14/98 / S/ Rory L. Rhinesmith

CHIEF ROADWAY DEVELOPMENT ENGINEER

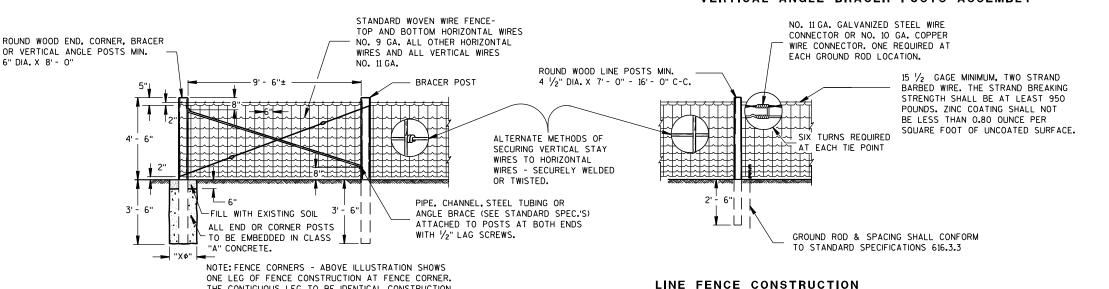
S.D.D. 8 F 10

ILLUSTRATION SHOWS POSITION OF STANDARD STEEL BRACE, DOUBLE STRAND GALVANIZED WIRE, AND THE POST TO BE EMBEDDED IN CONCRETE WHEN WIRE FENCE IS INSTALLED FROM LEFT TO RIGHT. THE BRACES SHALL BE POSITIONED ON THE OPPOSITE DIAGONALS AND THE OPPOSITE POST SHALL BE EMBEDDED IN CONCRETE WHEN WIRE FENCE IS INSTALLED FROM RIGHT TO LEFT.



PULL OR STRETCHER POSTS ASSEMBLY

VERTICAL ANGLE BRACER POSTS ASSEMBLY



END OR CORNER POSTS ASSEMBLY

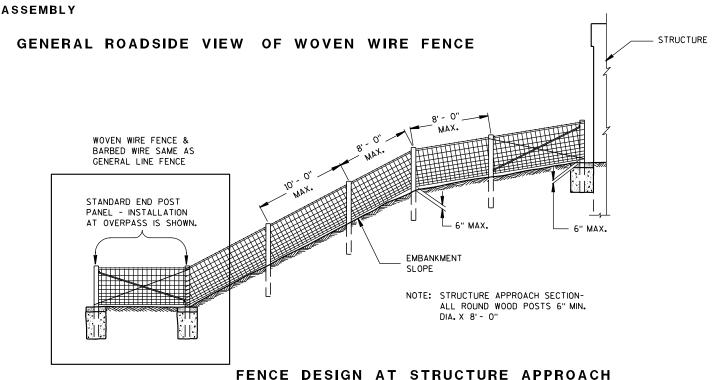
STANDARD END POST

PANEL - INSTALLATION AT UNDERPASS IS SHOWN.

ALTERNATE FENCE DESIGN

AT STRUCTURE

THE CONTIGUOUS LEG TO BE IDENTICAL CONSTRUCTION.



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FENCE WOVEN WIRE

GENERAL NOTES

TO PULL-OUT.

"X ϕ " = DIAMETER OF THE POST PLUS 12".

FENCE STAPLES SHOULD NEVER BE DRIVEN VER-

TICALLY INTO WOOD POSTS (WITH BOTH LEGS

PARALLEL WITH THE WOOD GRAIN). DOING SO

CAN SEPARATE THE GRAIN AND SIGNIFICANTLY

REDUCE THE HOLDING POWER. ROTATING THE

THE GRAIN AND PROVIDES MORE RESISTANCE

DO NOT STAPLE WIRE TIGHT TO THE LINE

PANSION AND CONTRACTION. STAPLE AR-

DRIVEN TIGHT TO POSTS. ALL STAPLES SHALL BE 2" X 9 GAGE AND SHALL BE MAN-

RANGEMENT SHALL BE THE SAME FOR ALL

OTHER POSTS EXCEPT THAT THEY SHALL BE

LIFACTURED FROM GALVANIZED WIRE OR HOT

DIP GALVANIZED AFTER FORMING. STAPLES

FENCE SHALL BE LOCATED 3'-0" INSIDE THE RIGHT OF WAY LINE UNLESS

OTHERWISE INDICATED ON THE PLANS.

SHALL HAVE SLASH-CUT POINTS.

POSTS. ALLOW MOVEMENT OF WIRE FOR EX-

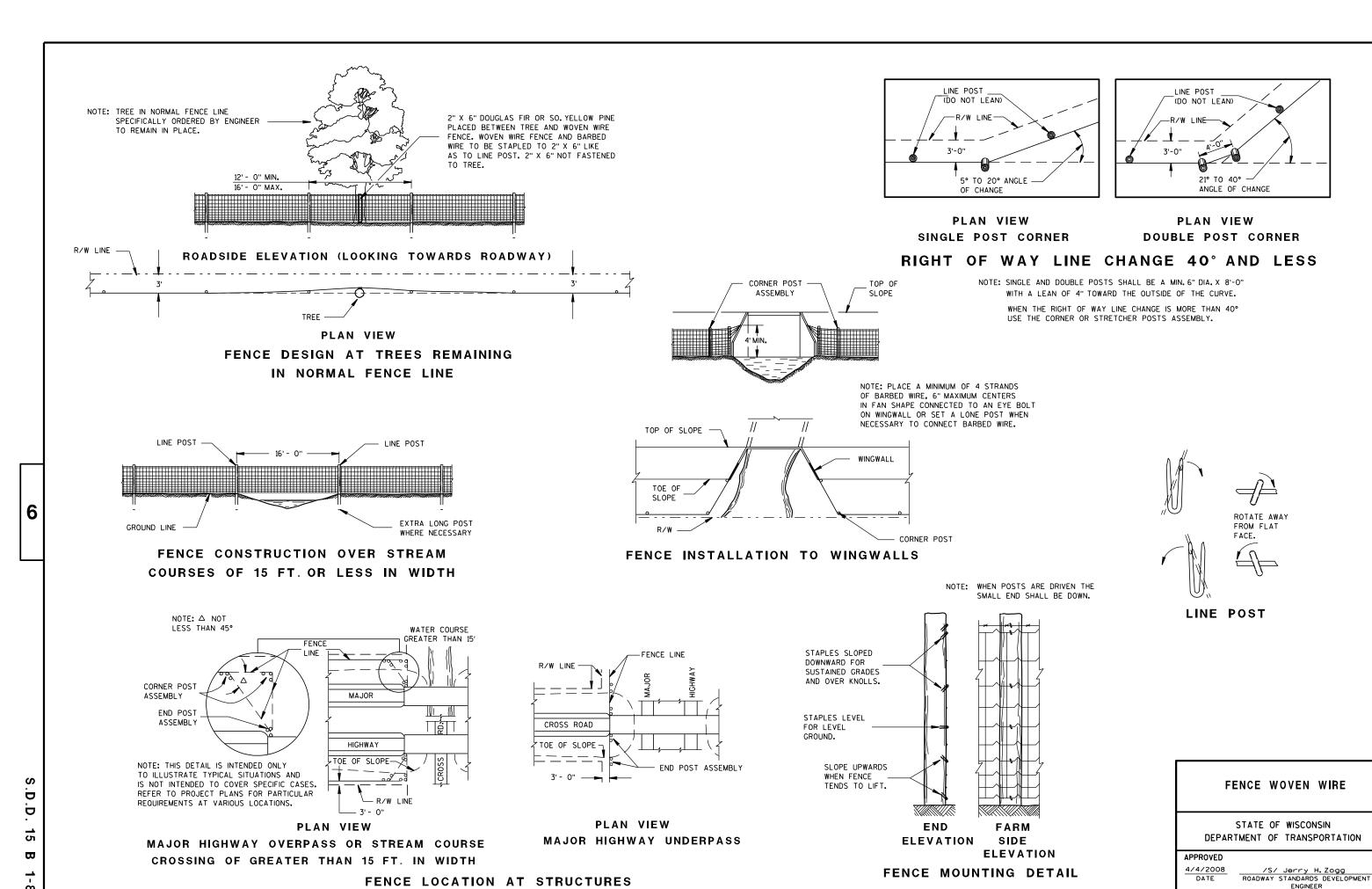
STAPLES SLIGHTLY OFF VERTICAL STRADDLES

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

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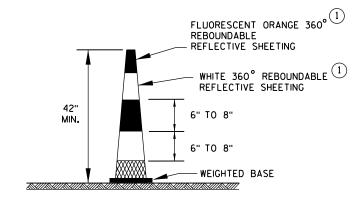


S.D.D. 15 B 1-8b

DRUM

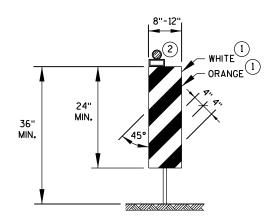
TYPE 2 BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED. ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



42" CONE

DO NOT USE IN TAPERS 1/2 SPACING OF DRUMS

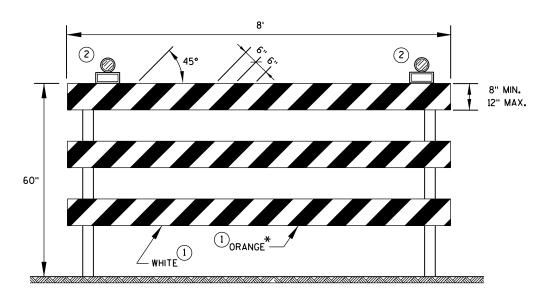


VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.

GENERAL NOTES

- REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- (2) LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



TYPE 3 BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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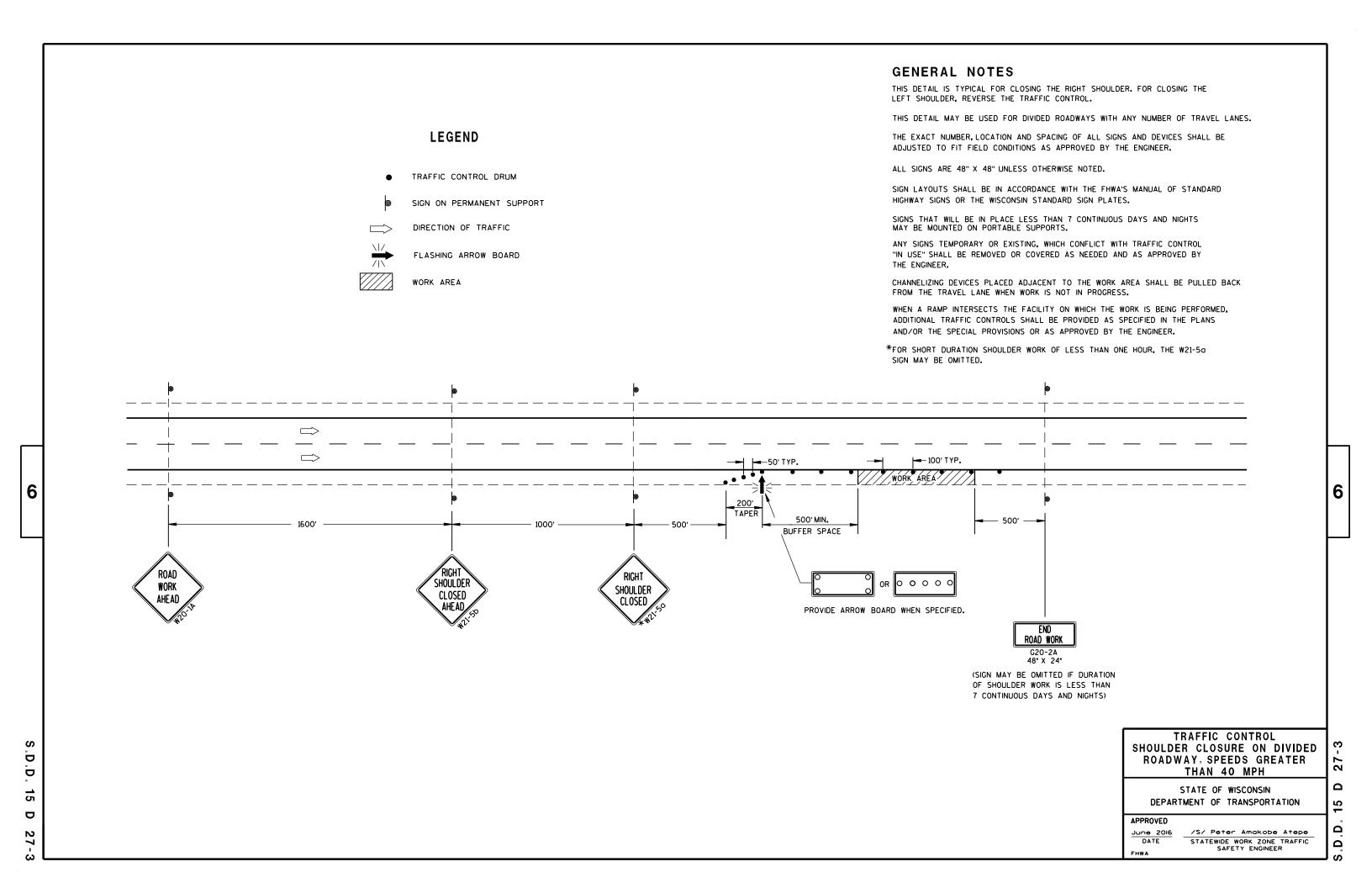
APPROVED

June 2017
DATE

WORK ZONE ENGINEER
FHWA

S.D.D. 15 C 1

GENERAL NOTES LEGEND THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER. 4 OR MORE DAYS AND NIGHTS. TYPE III BARRICADE WITH ATTACHED SIGN THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIREABLE) DISTANCE TO EXISTING WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION. SIGN ON PERMENENT SUPPORT IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING DELINEATION. THE DEVICE SPACING MAY BE DECREASED TO 50 FEET. LEFT LANE. TRAFFIC CONTROL DRUM ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE CLOSURE MUST FLASHING ARROW BOARD "WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE. MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" TYPE "A" WARNING LIGHT (FLASHING) THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS. * X -X REMOVING PAVEMENT MARKING CROSSOVER MANEUVER. CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS * THE LEFT REVERSE CURVE SIGN (WO1-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL. DIRECTION OF TRAFFIC 1500 FEET IN FRONT OF DRUMS. FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS. THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS. 6 6 WORK CLOSED CLOSED I MILE 1500 F XX м.Р.н 36"×36" IF NEEDED. USE ONLY TYPE III BARRICADE IF DESIGN SPEED IS TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE SPACED EVERY 1/4 MILE. 10 MPH BELOW 4-INCH EDGELINE (WHITE ON RIGHT, YELLOW ON LEFT) POSTED SPEED. 100' \Rightarrow \Rightarrow \Longrightarrow WORK AREA 50' L/2 500' MIN. - 800' DESIRABLE 575 L. TAPER 500 50 MPH - 600' 55 MPH - 660' 2600' 1600' 1000' 60 MPH - 720' TRAFFIC CONTROL, 9 65 MPH - 780' D 70 MPH - 840' LANE CLOSURE 5 DRUMS SPACED @ 10' INTERVALS AS 2 Ö NEEDED IN FRONT OF ARROW BOARD 15 Ω STATE OF WISCONSIN ADVANCED WARNING AREA TRANSITION AREA BUFFER SPACE DEPARTMENT OF TRANSPORTATION D **APPROVED** /S/ Peter Amakobe Atepe 2 March 2016 STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER Ω 6 FHWA





TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SO. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SO.FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE). SIGNS LARGER THAN 27 SO.FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST **EMBEDMENT DEPTH**

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF	
L	E	WOOD POSTS REQUIRED	
48" OR LESS AND LESS THAN 20 SO.FT.	-	1	
LESS THAN 60"	12"	2	٤
60" TO 120"	L/5	2	
GREATER THAN 120" LESS THAN 168"	12"	3	
168" AND GREATER	12"	4	

SEE NOTE (3)

RURAL AREA

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

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- 11/2" DIAMETER HOLES

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NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" X 3"

MACHINE BOLTS - 1/6" X 6-1/2" OR 7" LENGTH W/ NUTS

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS

RIVETS - 32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

> ATTACHMENT OF SIGNS TO POSTS

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APPROVED

June 2017 /S/ Andrew Heidtke DATE WORK ZONE ENGINEER FHWA

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