

LAX

JULY 2018
ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control Plan)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 78



DESIGN DESIGNATION

A.A.D.T. (2018)	= 56
A.A.D.T. (2038)	= 70
D.H.V.	= 23
D.D.	= 60/40
T.	= 7.0%
DESIGN SPEED	= 30 MPH
ESALS	= 7,738

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

ROCK	
LABEL	
95.36	
E	
FO	
G	
SAN	
SS	
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W	
Ø	
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

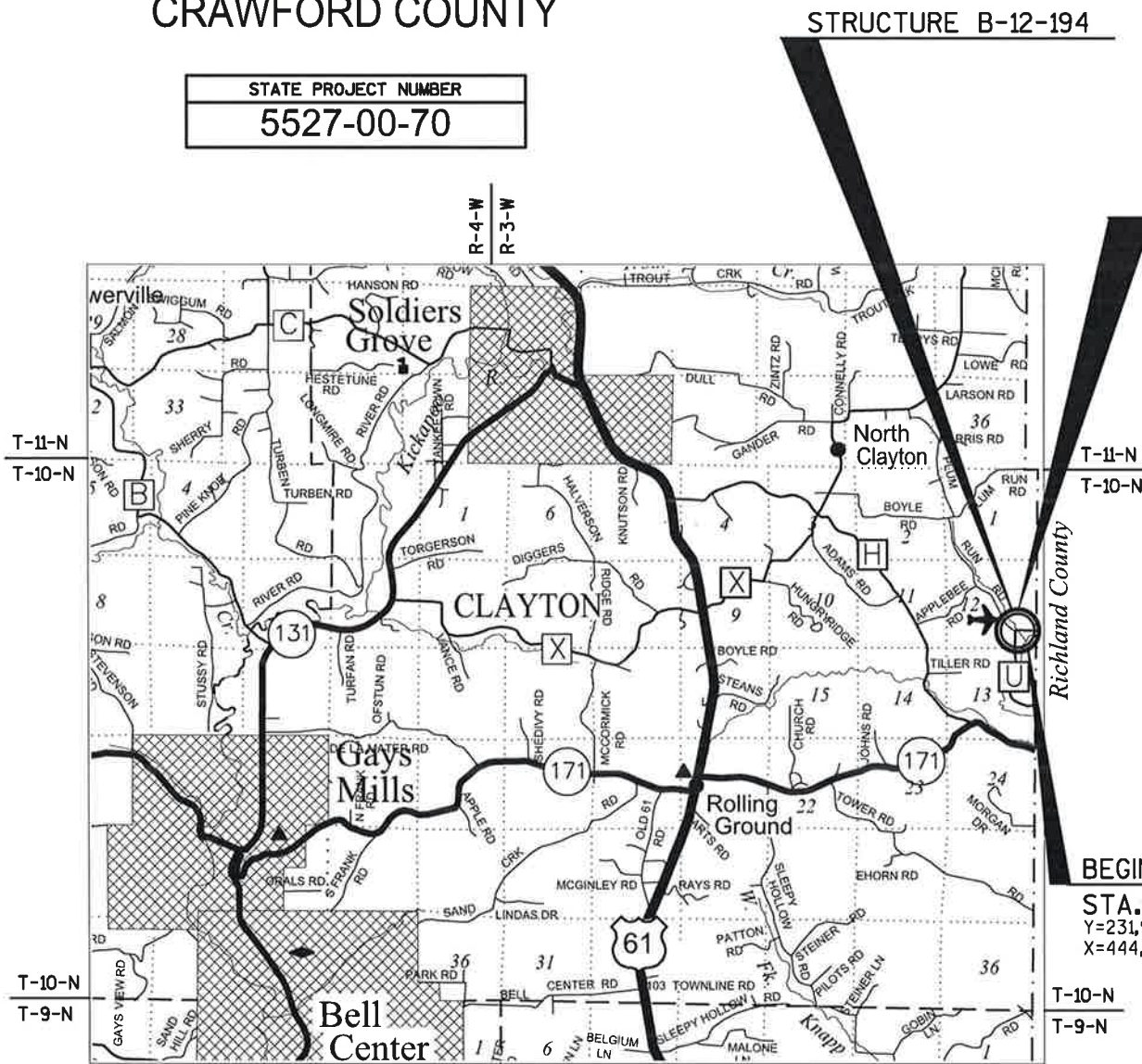
PLAN OF PROPOSED IMPROVEMENT

CTH KK - USH 14

(PLUM RUN CREEK BRIDGE B-12-194)

CTH U
CRAWFORD COUNTY

STATE PROJECT NUMBER
5527-00-70



LAYOUT
SCALE 0 2 MILE

TOTAL NET LENGTH OF CENTERLINE = 0.078

"Coordinates on this plan are referenced to the Wisconsin County Coordinate System (WCCS), Crawford County."
"Elevations shown on the plan are referenced to the North American Vertical Datum of 1988 (NAVD 88)."

STATE PROJECT

5527-00-70

FEDERAL PROJECT

PROJECT

CONTRACT

END PROJECT
STA. 14+00

BEGIN PROJECT
STA. 9+90
Y=231,950.48
X=444,301.25

ACCEPTED FOR

COUNTY of CRAWFORD

16 JAN 18
(Date) (Signature)
(Highway Commissioner)

ORIGINAL PLANS PREPARED BY

JEWELL
associates engineers, inc.
Engineers - Architects - Surveyors



1/15/18
(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor JEWELL ASSOCIATES ENGINEERS, INC.
Designer JEWELL ASSOCIATES ENGINEERS, INC.
Management Consultant KL ENGINEERING, INC.

APPROVED FOR THE DEPARTMENT

DATE: 1/30/18
(Signature)
Management Consultant Signature

E

LIST OF STANDARD ABBREVIATIONS

ABUT	Abutment	INV	Invert	SALV	Salvaged
AC	Acre	IP	Iron Pipe or Pin	SAN S	Sanitary Sewer
AGG	Aggregate	IRS	Iron Rod Set	SEC	Section
AH	Ahead	JT	Joint	SHLDR	Shoulder
<	Angle	JCT	Junction	SHR	Shrinkage
ASPH	Asphaltic	LHF	Left-Hand Forward	SW	Sidewalk
AVG	Average	L	Length of Curve	S	South
ADT	Average Daily Traffic	LIN FT or LF	Linear Foot	SQ	Square
BAD	Base Aggregate Dense	LC	Long Chord of Curve	SF or SQ FT	Square Feet
BK	Back	MH	Manhole	SY or SQ YD	Square Yard
BF	Back Face	MB	Mailbox	STD	Standard
BM	Bench Mark	ML or M/L	Match Line	SDD	Standard Detail Drawings
BR	Bridge	N	North	STH	State Trunk Highways
C or C/L	Center Line	Y	North Grid Coordinate	STA	Station
CC	Center to Center	O.A.L.	Overall Length	SS	Storm Sewer
CTH	County Trunk Highway	OD	Outside Diameter	SG	Subgrade
CR	Creek	PLE	Permanent Limited	SE	Superelevation
CR	Crushed		Easement	SL or S/L	Survey Line
CY or CU YD	Cubic Yard	PT	Point	SV	Septic Vent
CP	Culvert Pipe	PC	Point of Curvature	T	Tangent
C & G	Curb and Gutter	PI	Point of Intersection	TEL	Telephone
D	Degree of Curve	PRC	Point of Reverse Curvature	TEMP	Temporary
DHV	Design Hour Volume	PT	Point of Tangency	TI	Temporary Interest
DIA	Diameter	POC	Point On Curve	TLE	Temporary Limited
E	East	POT	Point on Tangent		Easement
X	East Grid Coordinate	PVC	Polyvinyl Chloride	t	Ton
ELEC	Electric (al)	PCC	Portland Cement Concrete	T or TN	Town
EL or ELEV	Elevation	LB	Pound	TRANS	Transition
ESALS	Equivalent Single Axle Loads	PSI	Pounds Per Square Inch	TL or T/L	Transit Line
		PE	Private Entrance	T	Trucks (percent of)
EBS	Excavation Below Subgrade	R	Radius	TYP	Typical
ESTR	Existing Sign to Remain	RR	Railroad	UNCL	Unclassified
FF	Face to Face	R	Range	UG	Underground Cable
FE	Field Entrance	RL or R/L	Reference Line	USH	United States Highway
F	Fill	R	Reference Point	VAR	Variable
FG	Finished Grade	RCCP	Reinforced Concrete	V	Velocity or Design Speed
FL or F/L	Flow Line		Culvert Pipe	VERT	Vertical
FT	Foot	REQ'D	Required	VC	Vertical Curve
FTG	Footing	RES	Residence or Residential	VOL	Volume
GN	Grid North	RW	Retaining Wall	WM	Water Main
HT	Height	RT	Right	WV	Water Valve
CWT	Hundredweight	RHF	Right-Hand Forward	W	West
HYD	Hydrant	R/W	Right-of-Way	WB	Westbound
INL	Inlet	R	River	YD	Yard
ID	Inside Diameter	RD	Road		
		RDWY	Roadway		

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

COORDINATES AND BEARINGS ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), CRAWFORD COUNTY.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION (BY OTHERS). EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER.

DISTURBED AREAS SHOWN WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B) (BY OTHERS), SEEDED (USE SEED MIX NO. 70) (BY OTHERS), AND MULCHED/EMATTED (BY OTHERS) AS DIRECTED BY THE ENGINEER. ALL POST CONSTRUCTION WETLAND AREAS SHALL BE SEEDED WITH SEEDING MIXTURE NO. 60 (BY OTHERS).

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE (BY OTHERS), BREAKER RUN (BY OTHERS), SELECT CRUSHED MATERIAL (BY OTHERS) OR ASPHALTIC SURFACE (BY OTHERS) IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE (BY OTHERS), CULVERT PIPE CHECKS (BY OTHERS) AND TEMPORARY DITCH CHECKS (BY OTHERS) SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE (BY OTHERS) SHALL BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH/EROSION MAT (BY OTHERS) ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88).

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT (BY OTHERS) MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

THE LOCATION OF ALL PERMANENT SIGNING (BY OTHERS) SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

WETLANDS ARE PRESENT IN THE PROJECT LIMITS. THE CONTRACTOR SHALL NOT OPERATE EQUIPMENT BEYOND THE SLOPE INTERCEPTS FROM STA. 11+65 – STA. 12+32, STA. 12+05 – STA. 12+42, STA. 12+62, LT. AND STA. 12+87 – STA. 13+47, RT.

4-INCHES OF ASPHALTIC SURFACE (BY OTHERS) SHALL BE CONSTRUCTED WITH A 1 3/4-INCH UPPER LAYER AND A 2 1/4-INCH LOWER LAYER.

ASPHALTIC SURFACE (BY OTHERS) QUANTITIES WERE CALCULATED USING 115 LB/SY/IN. TACK COAT (BY OTHERS) QUANTITIES WERE CALCULATED USING A 0.050 GAL/SY APPLICATION RATE.

CURVE DATA IS BASED ON THE ARC DEFINITION.

THE EXACT LOCATION OF PRIVATE ENTRANCES TO BE DETERMINED BY THE ENGINEER IN THE FIELD.

INLET AND OUTLET ELEVATIONS FOR CULVERT PIPES (BY OTHERS) AS SHOWN ON THE PLAN MAY BE ADJUSTED TO FIT EXISTING FIELD CONDITIONS.

ALL RADII DIMENSIONS ARE MEASURED TO EDGE OF ASPHALT.

CONTACTS

CRAWFORD COUNTY
HIGHWAY DEPARTMENT

DENNIS PELOCK, COMMISSIONER
21515 STATE HIGHWAY 27
P.O. BOX 39
SENECA, WI 54654
PHONE: (608) 734-9500
EMAIL: dpelock@crawfordcountywi.org

DESIGN CONSULTANT

JEWELL ASSOCIATES ENGINEERS, INC
560 SUNRISE DRIVE
SPRING GREEN, WI 53588
ATTN: ELLERY SCHAFFER, P.E.
PHONE: (608) 588-7484
CELL: (608) 341-8159
EMAIL: ellery.schaffer@jewellassoc.com

DNR LIAISON

STATE OF WISCONSIN
DNR SERVICE CENTER
3550 MORMAN COULEE RD
LACROSSE, WI 54601
ATTN: KAREN KALVELAGE
PHONE: (608) 785-9115
EMAIL: karen.kalvelage@wisconsin.gov

UTILITIES

TELEPHONE

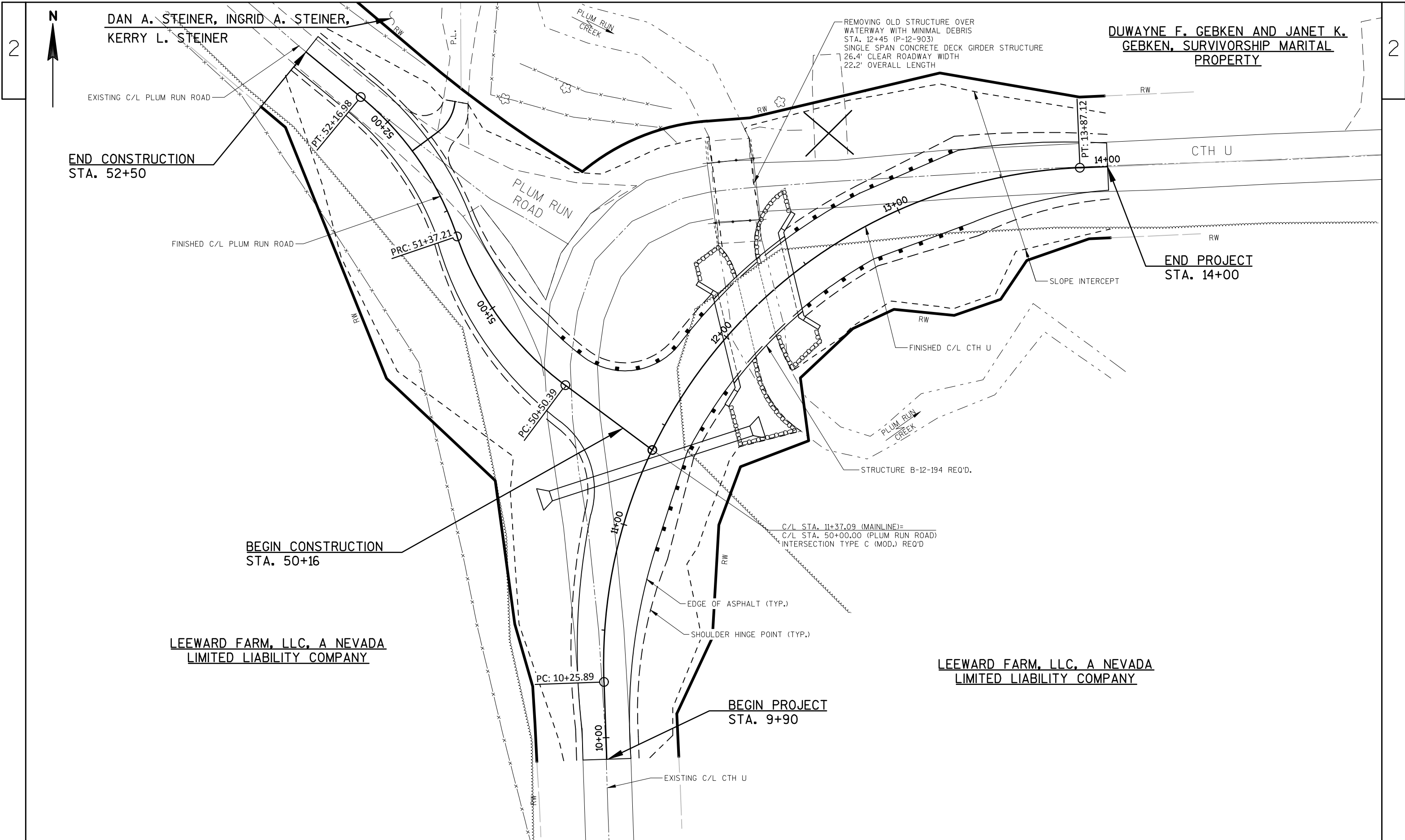
RICHLAND-GRANT TELEPHONE
COOPERATIVE, INC.
ATTN: JOHN BARTZ
202 N. EAST ST.
P.O. BOX 67
BLUE RIVER, WI 53518
OFFICE: (608) 537-2461
EMAIL: jbartz@mwt.net

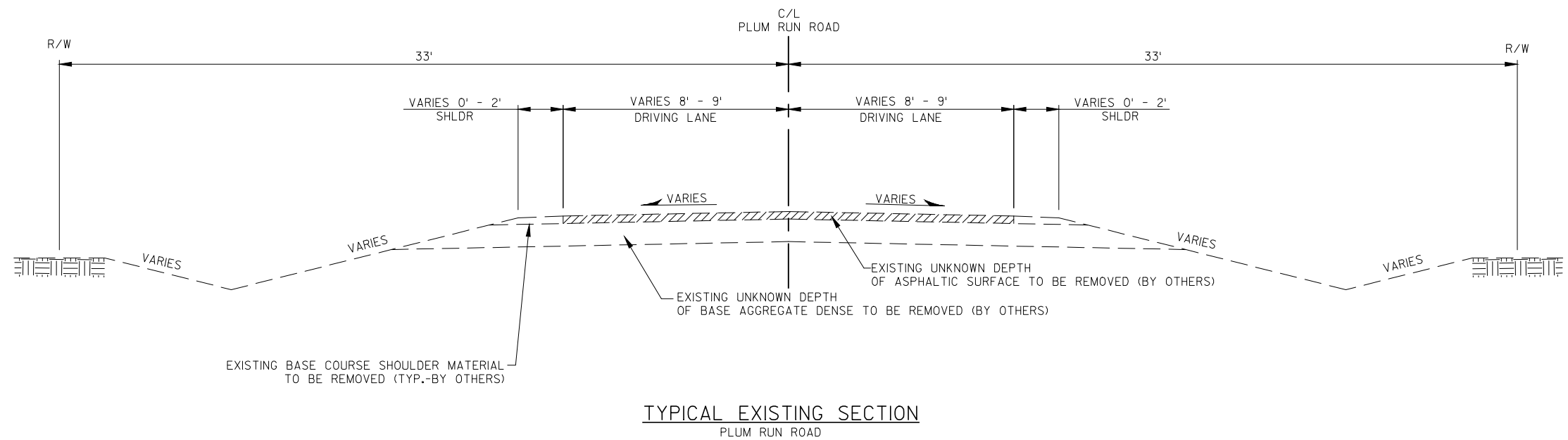
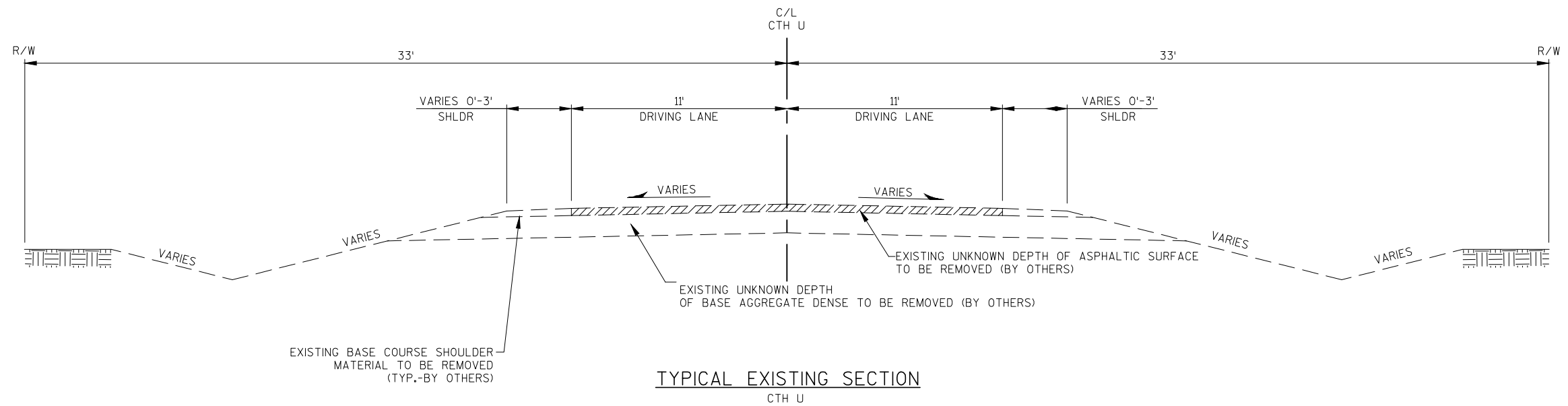


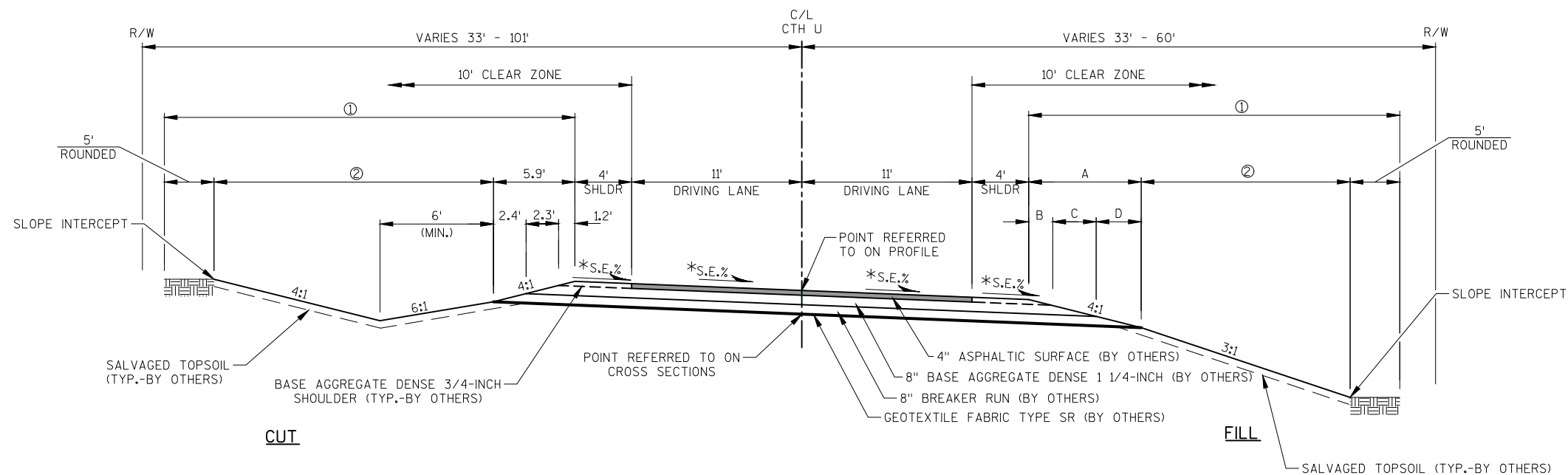
Dial 811 or (800) 242-8511

www.DiggersHotline.com

* DENOTES UTILITY IS NOT A MEMBER OF DIGGERS HOTLINE







TYPICAL FINISHED SUPERELEVATED SECTION

CTH U
(STA. 11+37 - STA. 14+00, LT.)
(STA. 9+90 - STA. 14+00, RT.)

SUPERELEVATION TABLE

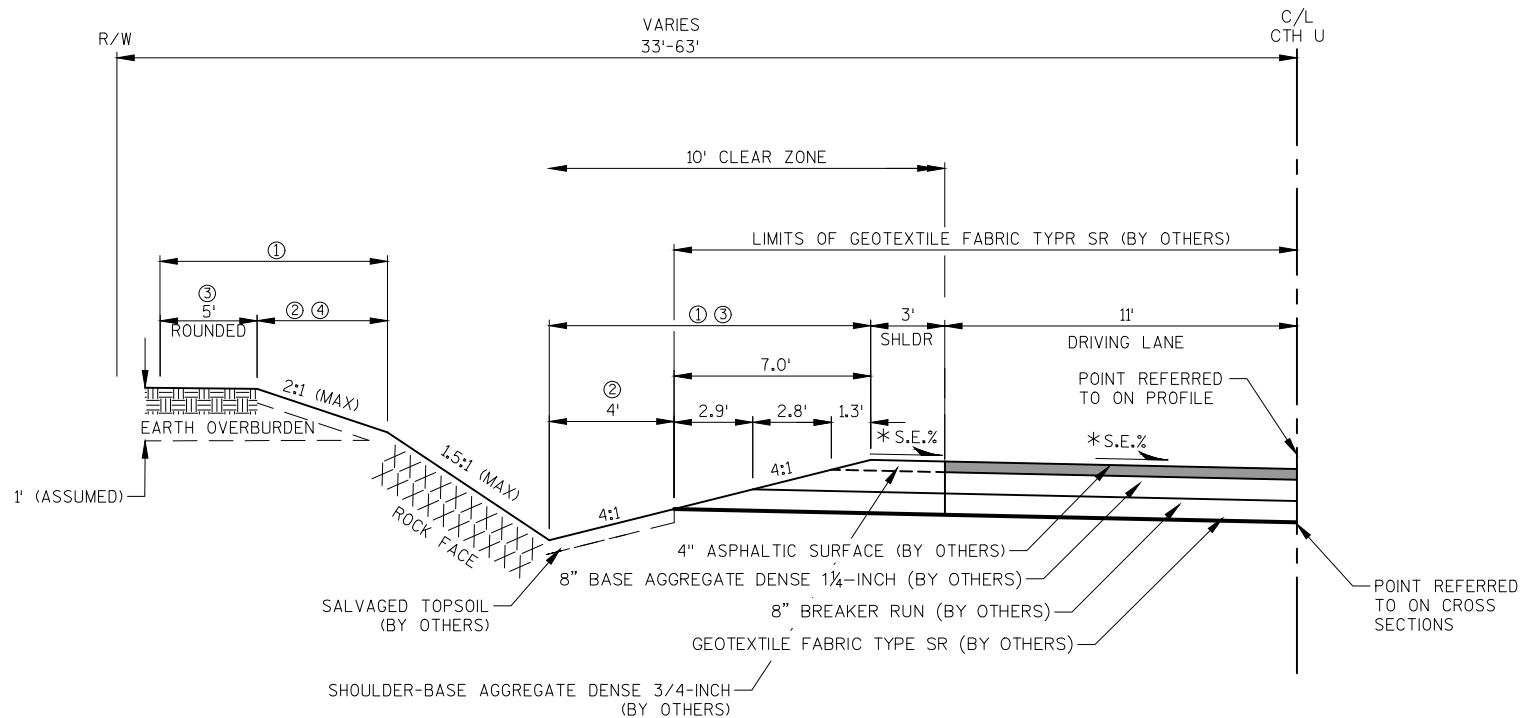
STATION	LEFT	RIGHT	"A" (FT.)	"B" (FT.)	"C" (FT.)	"D" (FT.)
9+90	MATCH EXISTING	MATCH EXISTING	-	-	-	-
10+00	2.0	2.0	6.9	1.1	2.9	2.9
10+50	0.8	2.0	6.9	1.1	2.9	2.9
11+00	3.5	3.5	7.6	1.4	3.1	3.1
11+45	6.0	6.0	8.8	3.5	3.5	1.8
11+50	6.0	6.0	8.8	3.5	3.5	1.8
12+50	6.0	6.0	8.8	3.5	3.5	1.8
12+55	6.0	6.0	8.8	3.5	3.5	1.8
13+00	3.5	3.5	7.6	1.4	3.1	3.1
13+50	0.8	2.0	6.9	1.1	2.9	2.9
14+00	MATCH EXISTING	MATCH EXISTING	-	-	-	-

* SEE SUPERELEVATION TABLE

① LIMITS OF FERTILIZER TYPE B, SEEDING MIXTURE NO. 70 OR SEEDING MIXTURE NO. 60, SEEDING TEMPORARY AND MULCHING (AS DIRECTED BY ENGINEER-BY OTHERS)

② LIMITS OF SALVAGED TOPSOIL (AS DIRECTED BY ENGINEER-BY OTHERS)

THE LOW SIDE SHOULDER SLOPE ON SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION WHEN THE SUPERELEVATION IS GREATER THAN 0.04 FT./FT. IF THE SUPERELEVATION IS LESS THAN OR EQUALS 0.04 FT./FT., THEN THE LOW SIDE SHOULDER SLOPE IS 0.04 FT./FT. THE HIGH SIDE SHOULDER SLOPE ON THE SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION.



TYPICAL HALF FINISHED SUPERELEVATED SECTION

CTH U
(STA. 9+90 - STA. 11+37, LT.)

* SEE SUPERELEVATION TABLE

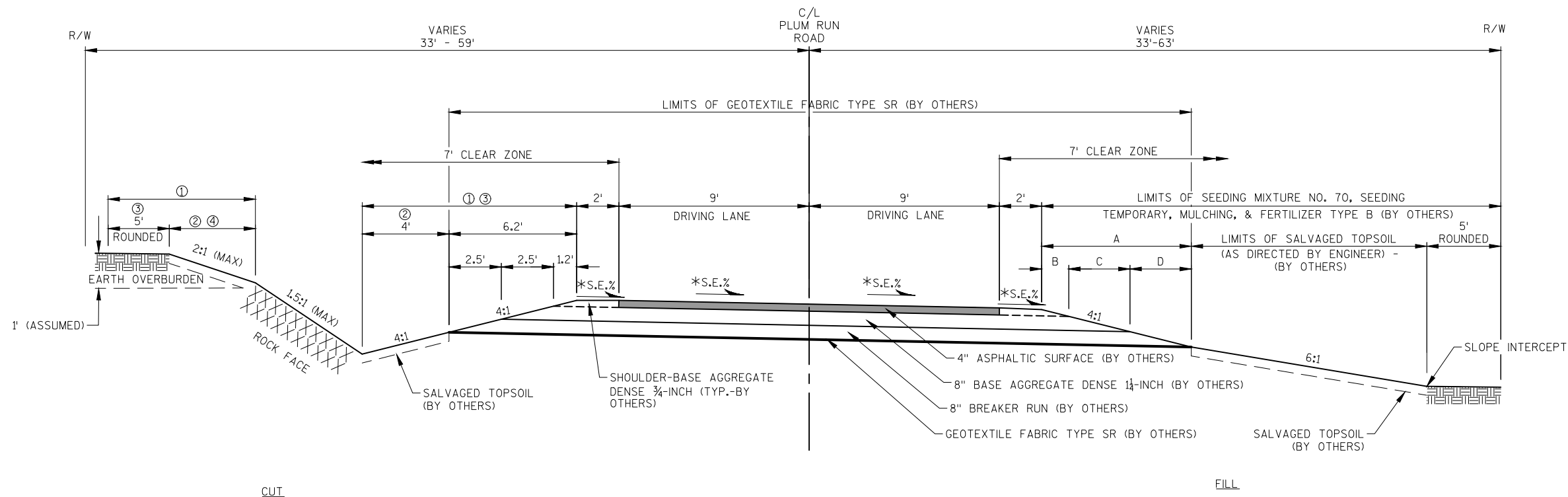
① LIMITS OF FERTILIZER TYPE B, SEEDING MIXTURE NO. 70 AND SEEDING TEMPORARY (AS DIRECTED BY ENGINEER-BY OTHERS)

② LIMITS OF SALVAGED TOPSOIL (AS DIRECTED BY ENGINEER-BY OTHERS)

③ LIMITS OF MULCHING (AS DIRECTED BY ENGINEER-BY OTHERS)

④ LIMITS OF EROSION MAT URBAN CLASS I TYPE B (AS DIRECTED BY ENGINEER-BY OTHERS)

THE LOW SIDE SHOULDER SLOPE ON SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION WHEN THE SUPERELEVATION IS GREATER THAN 0.04 FT./FT. IF THE SUPERELEVATION IS LESS THAN OR EQUALS 0.04 FT./FT., THEN THE LOW SIDE SHOULDER SLOPE IS 0.04 FT./FT. THE HIGH SIDE SHOULDER SLOPE ON THE SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION.



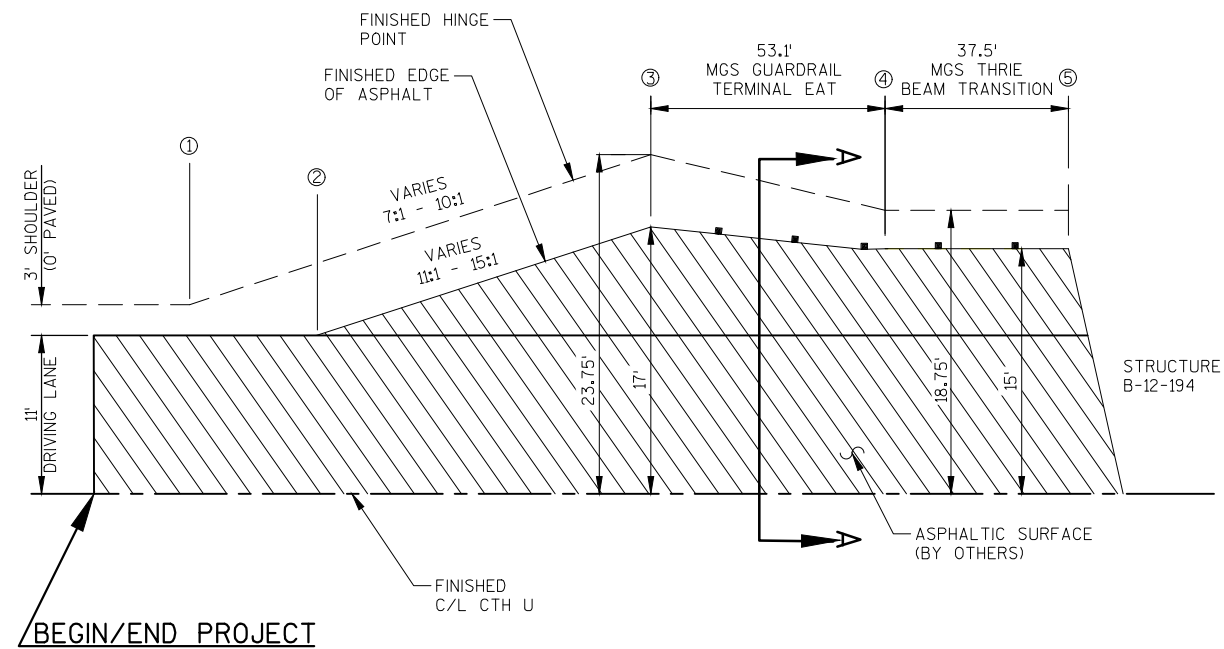
TYPICAL FINISHED SECTION
PLUM RUN ROAD

SUPERELEVATION TABLE

STATION	LEFT	RIGHT	"A" (FT.)	"B" (FT.)	"C" (FT.)	"D" (FT.)
50+16	1.7	1.7	-	-	-	-
50+50	2.0	2.0	7.0	1.2	2.9	2.9
51+00	2.0	2.0	7.0	1.2	2.9	2.9
51+37	0.0	0.0	-	-	-	-
51+50	2.0	1.0	7.0	1.2	2.9	2.9
52+00	2.0	0.0	7.0	1.2	2.9	2.9
52+50	MATCH EXISTING	MATCH EXISTING	-	-	-	-

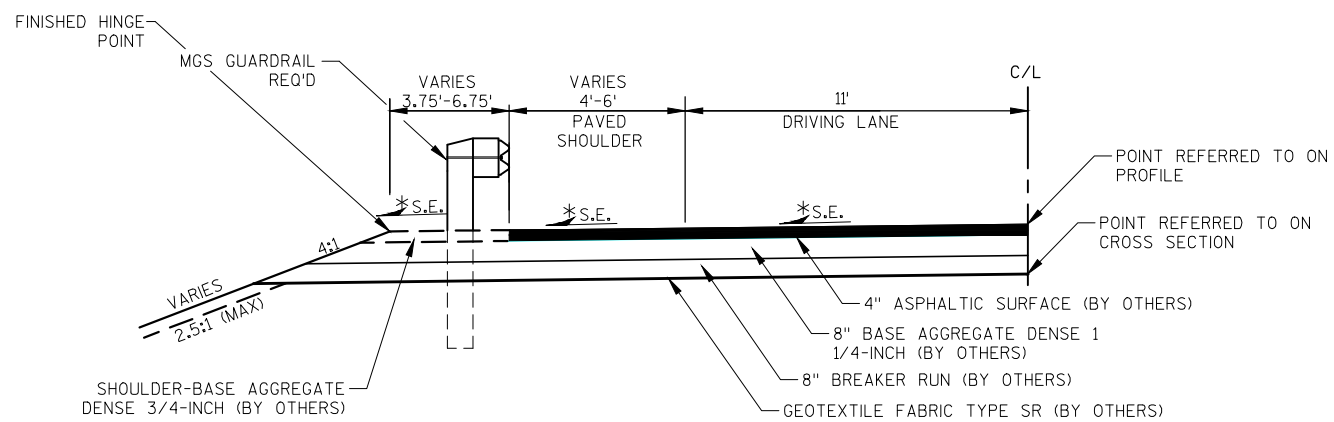
- * SEE SUPERELEVATION TABLE
- ① LIMITS OF FERTILIZER TYPE B, SEEDING MIXTURE NO. 70 AND SEEDING TEMPORARY (AS DIRECTED BY ENGINEER-BY OTHERS)
- ② LIMITS OF SALVAGED TOPSOIL (AS DIRECTED BY ENGINEER-BY OTHERS)
- ③ LIMITS OF MULCHING (AS DIRECTED BY ENGINEER-BY OTHERS)
- ④ LIMITS OF EROSION MAT URBAN CLASS I TYPE B (AS DIRECTED BY ENGINEER-BY OTHERS)

THE LOW SIDE SHOULDER SLOPE ON SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION WHEN THE SUPERELEVATION IS GREATER THAN 0.04 FT./FT. IF THE SUPERELEVATION IS LESS THAN OR EQUALS 0.04 FT./FT., THEN THE LOW SIDE SHOULDER SLOPE IS 0.04 FT./FT. THE HIGH SIDE SHOULDER SLOPE ON THE SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION.



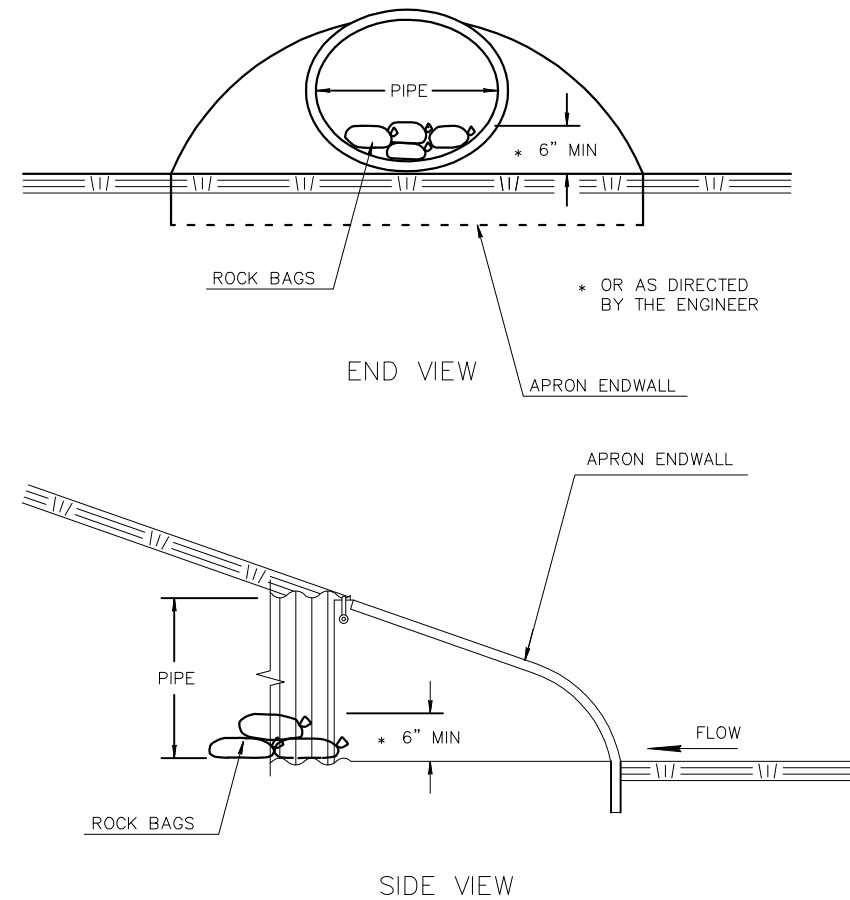
		BEAMGUARD LAYOUT TABLE				
		STATION				
QUADRANT	LOCATION	①	②	③	④	⑤
SOUTHWEST	CTH U, RT.	10+00	10+00	10+89	11+43	11+86
SOUTHEAST	CTH U, RT.	14+00	14+00	13+33	12+76	12+36
NORTHEAST	CTH U, LT.	14+00	14+00	13+34	12+85	12+50

BEAMGUARD LAYOUT DETAIL

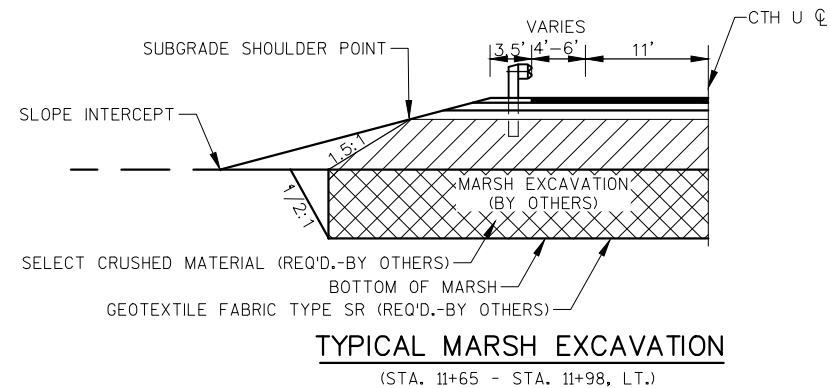


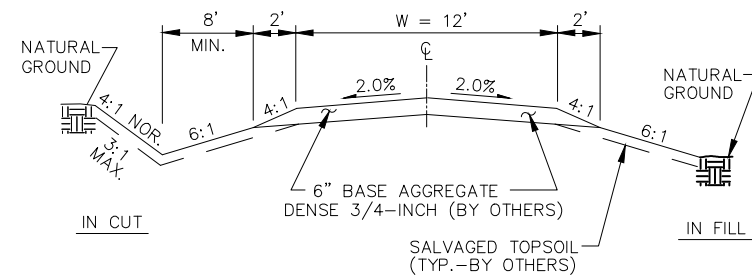
SECTION A-A

* SEE SUPERELEVATION TABLE



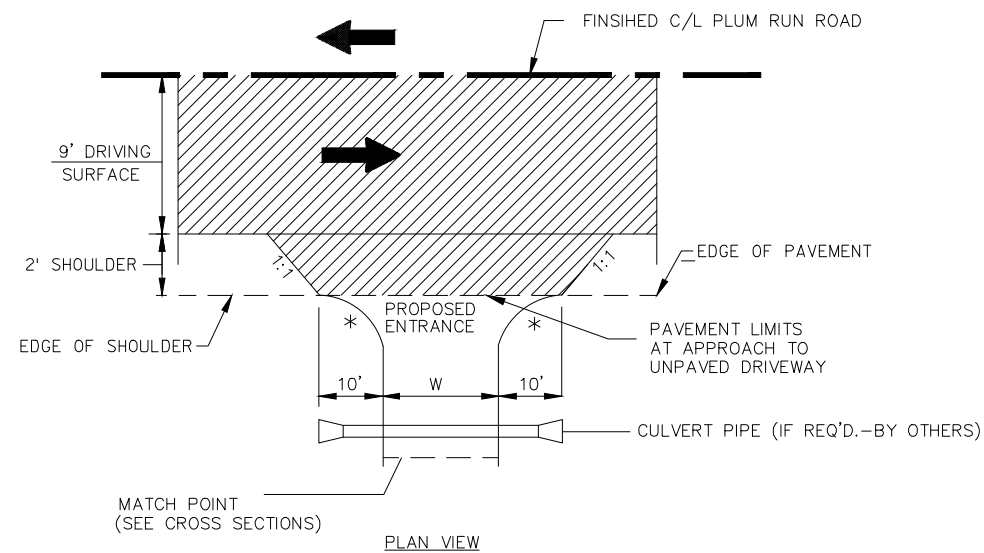
CULVERT PIPE CHECKS (BY OTHERS)





TYPICAL CROSS-SECTION FOR F.E.

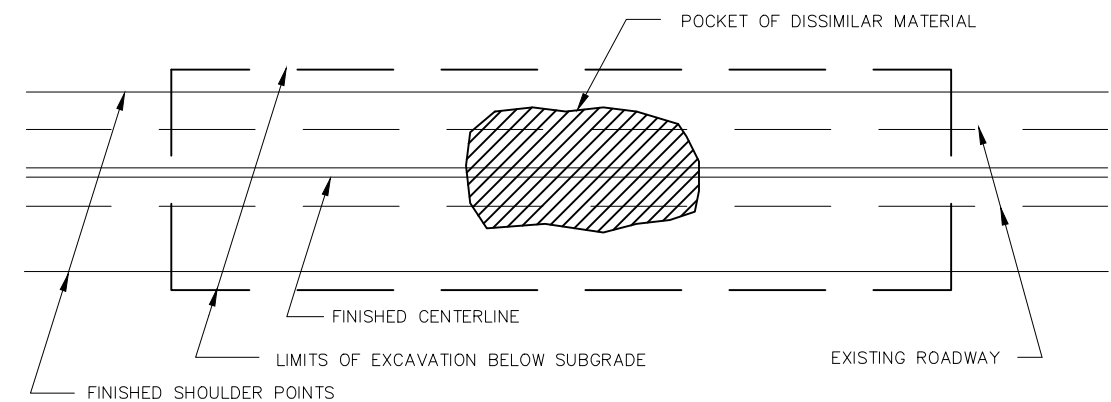
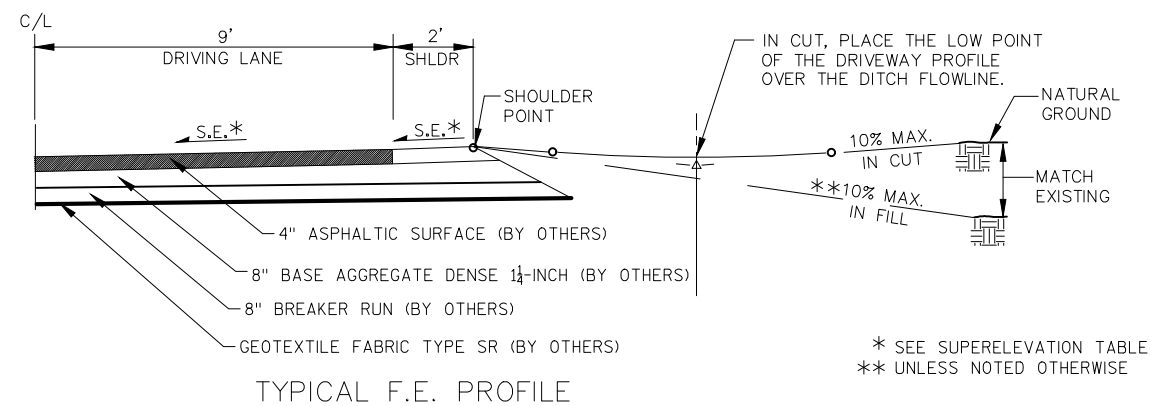
F.E. - STA. 51+82, RT.



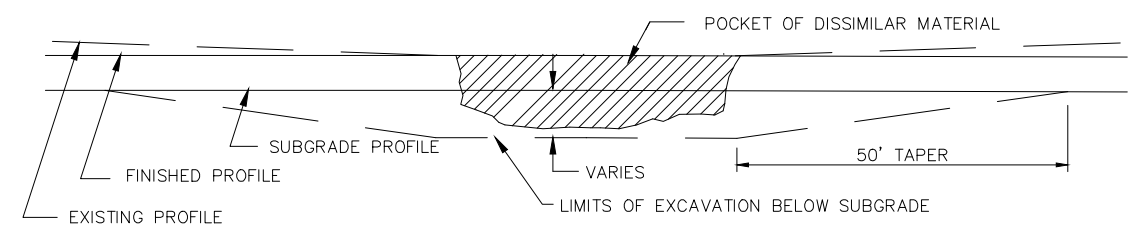
APPROACH AT F.E.

TYPICAL PRIVATE ENTRANCE (F.E.) DETAILS

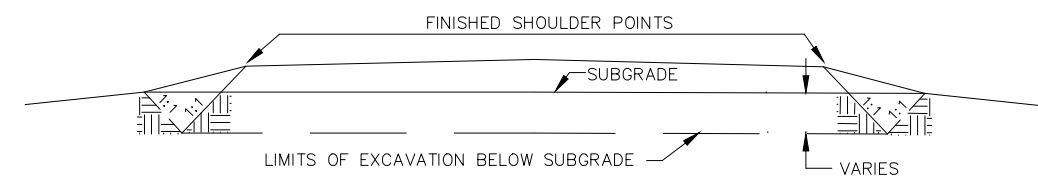
- LIMITS OF ASPHALTIC SURFACE (BY OTHERS)
* RADIUS = 10' (UNLESS OTHERWISE NOTED)



PLAN VIEW



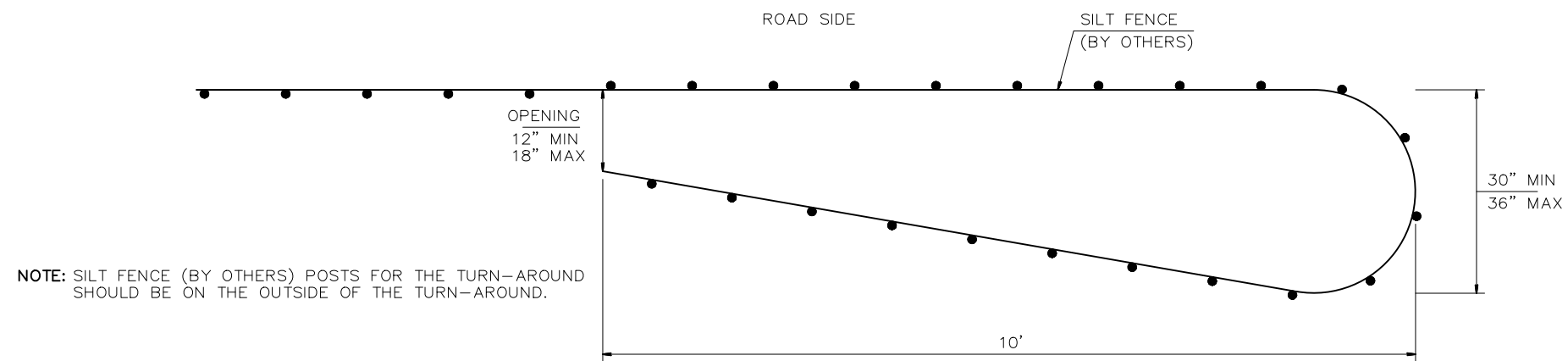
PROFILE VIEW



CROSS SECTION VIEW

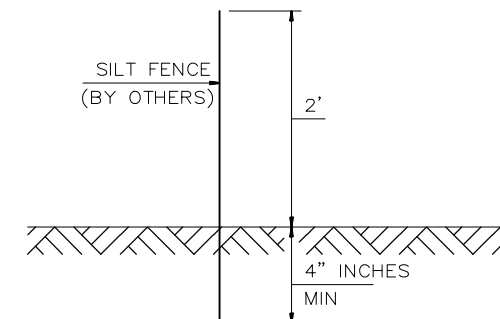
1. EXACT LOCATION OF E.B.S. (EXCAVATION BELOW SUBGRADE) SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. E.B.S. AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
3. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL E.B.S. IS COMPLETED. LATERAL LIMITS OF EXCAVATION SHALL BE THE SUBGRADE SHOULDER POINTS.

EXCAVATION BELOW SUBGRADE (E.B.S.)








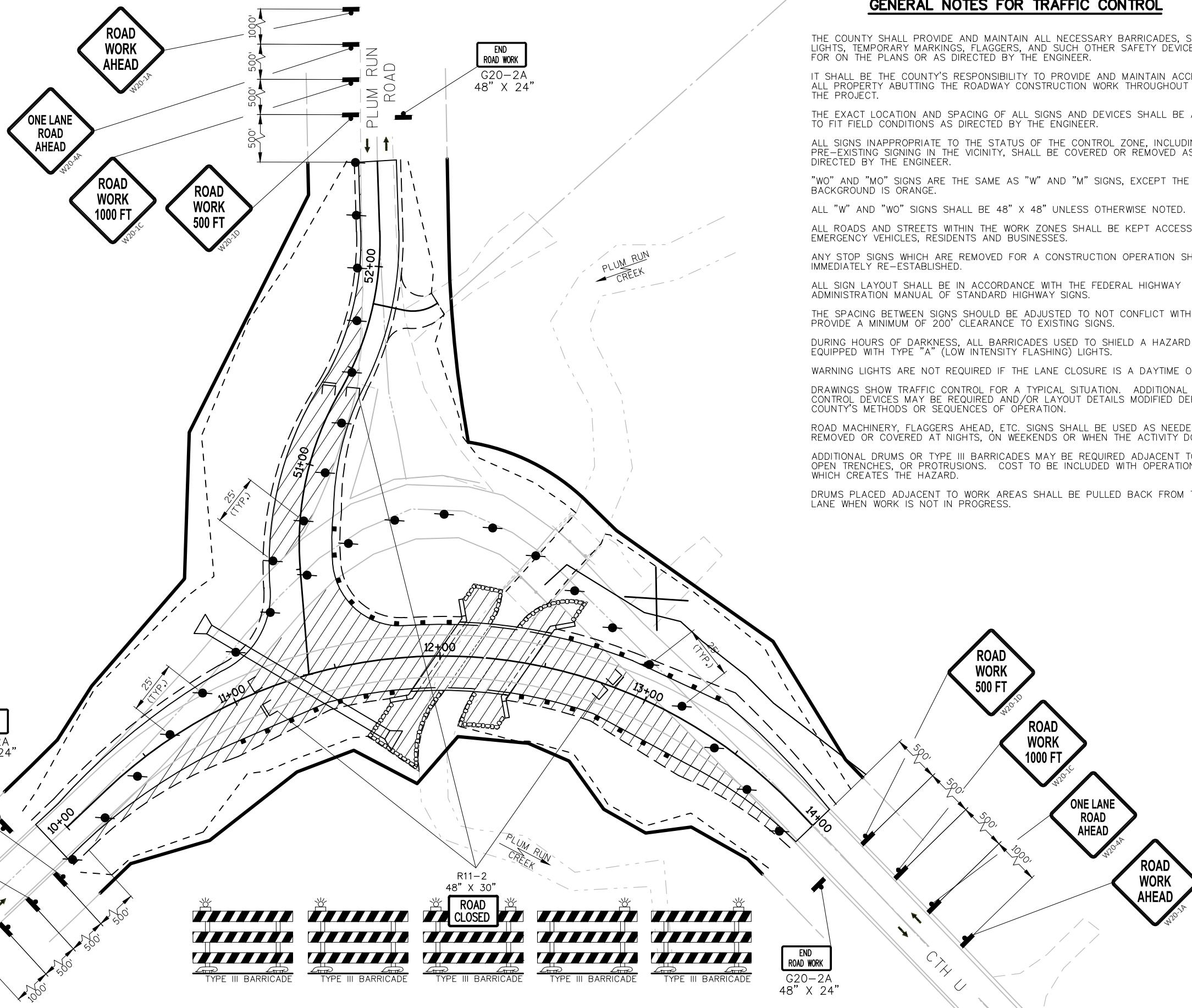
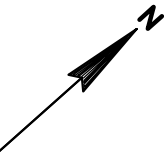
PLAN VIEW

SILT FENCE TURN-AROUND DETAIL
(BY OTHERS)



LEGEND

-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT (BY OTHERS)
-  TRAFFIC CONTROL SIGN ON TEMPORARY SUPPORT (BY OTHERS)
-  TRAFFIC CONTROL BARRICADE TYPE III WITH/WITHOUT SIGN (BY OTHERS)
-  WORK ZONE
-  DIRECTION OF TRAFFIC

**GENERAL NOTES FOR TRAFFIC CONTROL**

THE COUNTY SHALL PROVIDE AND MAINTAIN ALL NECESSARY BARRICADES, SIGNS, LIGHTS, TEMPORARY MARKINGS, FLAGGERS, AND SUCH OTHER SAFETY DEVICES AS CALLED FOR ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

IT SHALL BE THE COUNTY'S RESPONSIBILITY TO PROVIDE AND MAINTAIN ACCESS TO ALL PROPERTY ABUTTING THE ROADWAY CONSTRUCTION WORK THROUGHOUT THE LIFE OF THE PROJECT.

THE EXACT LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNING IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS, EXCEPT THE BACKGROUND IS ORANGE.

ALL "W" AND "WO" SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED.

ALL ROADS AND STREETS WITHIN THE WORK ZONES SHALL BE KEPT ACCESSIBLE FOR EMERGENCY VEHICLES, RESIDENTS AND BUSINESSES.

ANY STOP SIGNS WHICH ARE REMOVED FOR A CONSTRUCTION OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED.

ALL SIGN LAYOUT SHALL BE IN ACCORDANCE WITH THE FEDERAL HIGHWAY ADMINISTRATION MANUAL OF STANDARD HIGHWAY SIGNS.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200' CLEARANCE TO EXISTING SIGNS.

DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" (LOW INTENSITY FLASHING) LIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.






DRAWINGS SHOW TRAFFIC CONTROL FOR A TYPICAL SITUATION. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED DEPENDING ON COUNTY'S METHODS OR SEQUENCES OF OPERATION.

ROAD MACHINERY, FLAGGERS AHEAD, ETC. SIGNS SHALL BE USED AS NEEDED AND SHALL BE REMOVED OR COVERED AT NIGHTS, ON WEEKENDS OR WHEN THE ACTIVITY DOES NOT EXIST.

ADDITIONAL DRUMS OR TYPE III BARRICADES MAY BE REQUIRED ADJACENT TO DROP-OFFS, OPEN TRENCHES, OR PROTRUSIONS. COST TO BE INCLUDED WITH OPERATION WHICH CREATES THE HAZARD.

DRUMS PLACED ADJACENT TO WORK AREAS SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

LEGEND

-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT (BY OTHERS)
-  TRAFFIC CONTROL SIGN ON TEMPORARY SUPPORT (BY OTHERS)
-  TRAFFIC CONTROL BARRICADE TYPE III WITH/WITHOUT SIGN (BY OTHERS)
-  WORK ZONE
-  DIRECTION OF TRAFFIC

GENERAL NOTES FOR TRAFFIC CONTROL

THE COUNTY SHALL PROVIDE AND MAINTAIN ALL NECESSARY BARRICADES, SIGNS, LIGHTS, TEMPORARY MARKINGS, FLAGGERS, AND SUCH OTHER SAFETY DEVICES AS CALLED FOR ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

IT SHALL BE THE COUNTY'S RESPONSIBILITY TO PROVIDE AND MAINTAIN ACCESS TO ALL PROPERTY ABUTTING THE ROADWAY CONSTRUCTION WORK THROUGHOUT THE LIFE OF THE PROJECT.

THE EXACT LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE, INCLUDING PRE-EXISTING SIGNING IN THE VICINITY, SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS, EXCEPT THE BACKGROUND IS ORANGE.

ALL "W" AND "WO" SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED.

ALL ROADS AND STREETS WITHIN THE WORK ZONES SHALL BE KEPT ACCESSIBLE FOR EMERGENCY VEHICLES, RESIDENTS AND BUSINESSES.

ANY STOP SIGNS WHICH ARE REMOVED FOR A CONSTRUCTION OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED.

ALL SIGN LAYOUT SHALL BE IN ACCORDANCE WITH THE FEDERAL HIGHWAY ADMINISTRATION MANUAL OF STANDARD HIGHWAY SIGNS.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200' CLEARANCE TO EXISTING SIGNS.

STAGE 2: DURING NIGHT SHUTDOWN, ONE LANE IN EACH DIRECTION MUST REMAIN OPEN.

DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" (LOW INTENSITY FLASHING) LIGHTS.

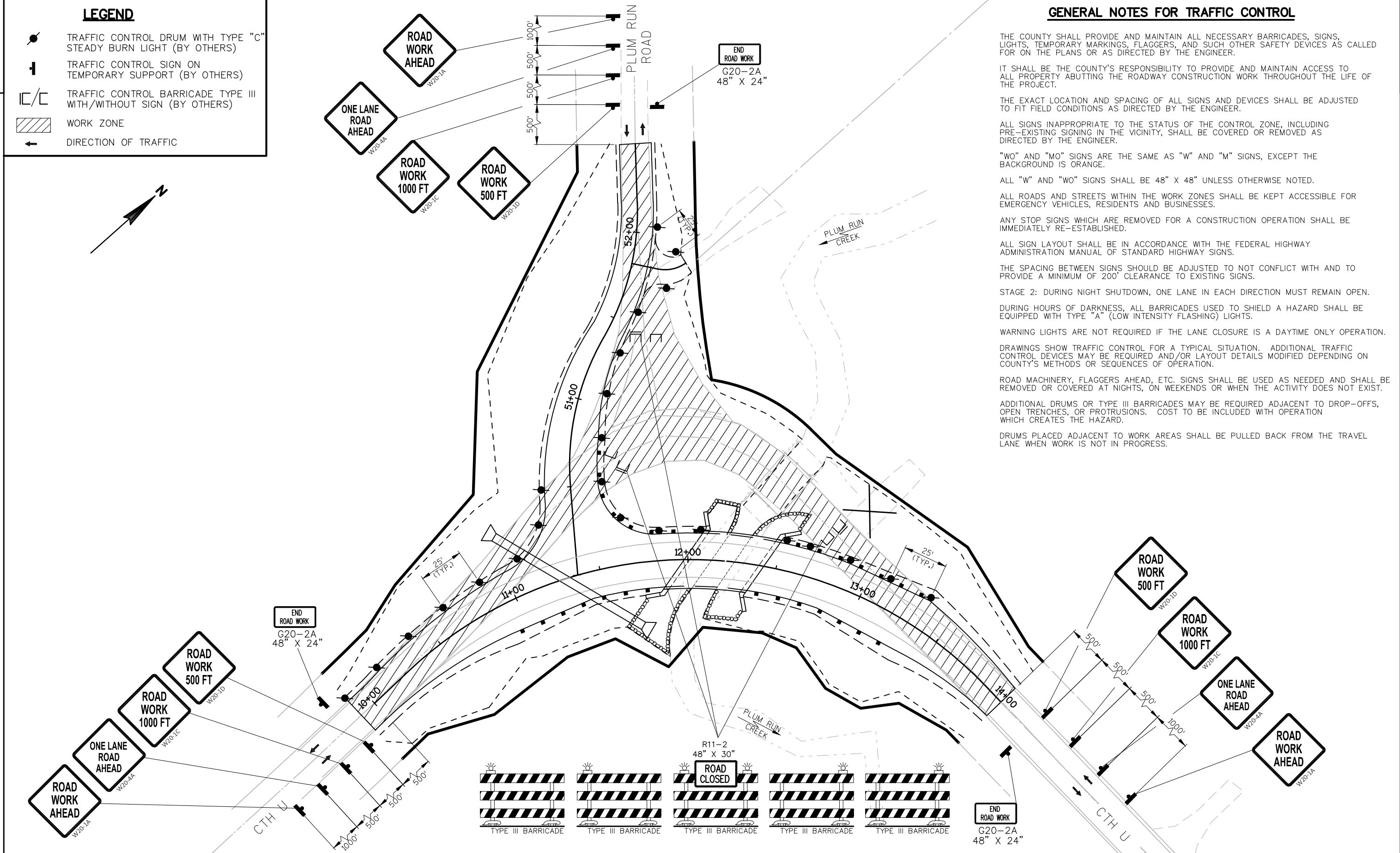
WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

DRAWINGS SHOW TRAFFIC CONTROL FOR A TYPICAL SITUATION. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED DEPENDING ON COUNTY'S METHODS OR SEQUENCES OF OPERATION.

ROAD MACHINERY, FLAGGERS AHEAD, ETC. SIGNS SHALL BE USED AS NEEDED AND SHALL BE REMOVED OR COVERED AT NIGHTS, ON WEEKENDS OR WHEN THE ACTIVITY DOES NOT EXIST.

ADDITIONAL DRUMS OR TYPE III BARRICADES MAY BE REQUIRED ADJACENT TO DROP-OFFS, OPEN TRENCHES, OR PROTRUSIONS. COST TO BE INCLUDED WITH OPERATION WHICH CREATES THE HAZARD.

DRUMS PLACED ADJACENT TO WORK AREAS SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.



PROJECT NO: 5527-00-70

HWY: CTH U

COUNTY: CRAWFORD

TRAFFIC CONTROL - STAGE 2 (FOR INFORMATION ONLY - WORK BY OTHERS)

SHEET

E

FILE NAME : S:\PROJECTS\C54480 CRAWFORD CO CTH U BRIDGE\SHEETSPLAN\DETAILS\TRAFFIC CONTROL.DWG
LAYOUT : STAGE 2

PLOT DATE : 4/11/2018
PLOT TIME : 11:59:14 AM

PLOT BY : STEPHANIE POTTER

PLOT SCALE : 1" = 1'

CTH U STATION LAYOUT

STATION	Y	X	COMMENTS
9+90	231,960.48	444,301.25	BEGIN PROJECT
10+00	231,970.48	444,300.90	-
10+50	232,020.45	444,300.38	-
11+00	232,069.57	444,309.17	-
11+50	232,115.66	444,328.31	-
11+97.99	232,155.04	444,355.58	END OF DECK
12+00	232,156.56	444,356.89	-
12+43.02	232,186.14	444,388.05	END OF DECK
12+50	232,190.37	444,393.60	-
13+00	232,215.51	444,436.71	-
13+50	232,230.80	444,484.21	-
14+00	232,235.89	444,533.88	END PROJECT

PLUM RUN ROAD STATION LAYOUT

STATION	Y	X	COMMENTS
50+16	232,113.73	444,309.59	BEGIN CONSTRUCTION
50+50	232,134.06	444,282.33	-
51+00	232,170.14	444,248.08	-
51+50	232,215.36	444,227.09	-
52+00	232,256.71	444,199.42	-
52+50	232,289.27	444,161.52	END CONSTRUCTION

* THE TOWN OF CLAYTON WILL REMOVE TOWN ROAD SIGNS PRIOR TO CONSTRUCTION AND RE-ERECT POST CONSTRUCTION.

NOTE: THE FINAL LOCATION OF PERMANENT SIGNING (BY OTHERS) SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD.

SIGN NO.	SIGN PLATE	DESCRIPTION
100R	10 TON BRIDGE XX MILES AHEAD	LOCATED ON CTH U AT STH 171 INTERSECTION (SOUTH OF PROJECT)
101	W1-1R 36"X36"	ERECT AT STA. 5+50
102	30 MPH	ERECT AT STA. 5+50
125	W1-1L 36"X36"	ERECT AT STA. 18+40
126	30 MPH	ERECT AT STA. 18+40
127R	10 TON BRIDGE XX MILES AHEAD	LOCATED ON CTH U AT USH 14 INTERSECTION (NORTH OF PROJECT)

LEEWARD FARM, LLC, A NEVADA
LIMITED LIABILITY COMPANY

BEGIN PROJECT
STA. 9+90
Y= 231,960.48
X= 444,301.25

DAN A. STEINER, INGRID A.
STEINER, KERRY L. STEINER

END CONSTRUCTION
STA. 52+50
Y= 232,289.27
X= 444,161.52

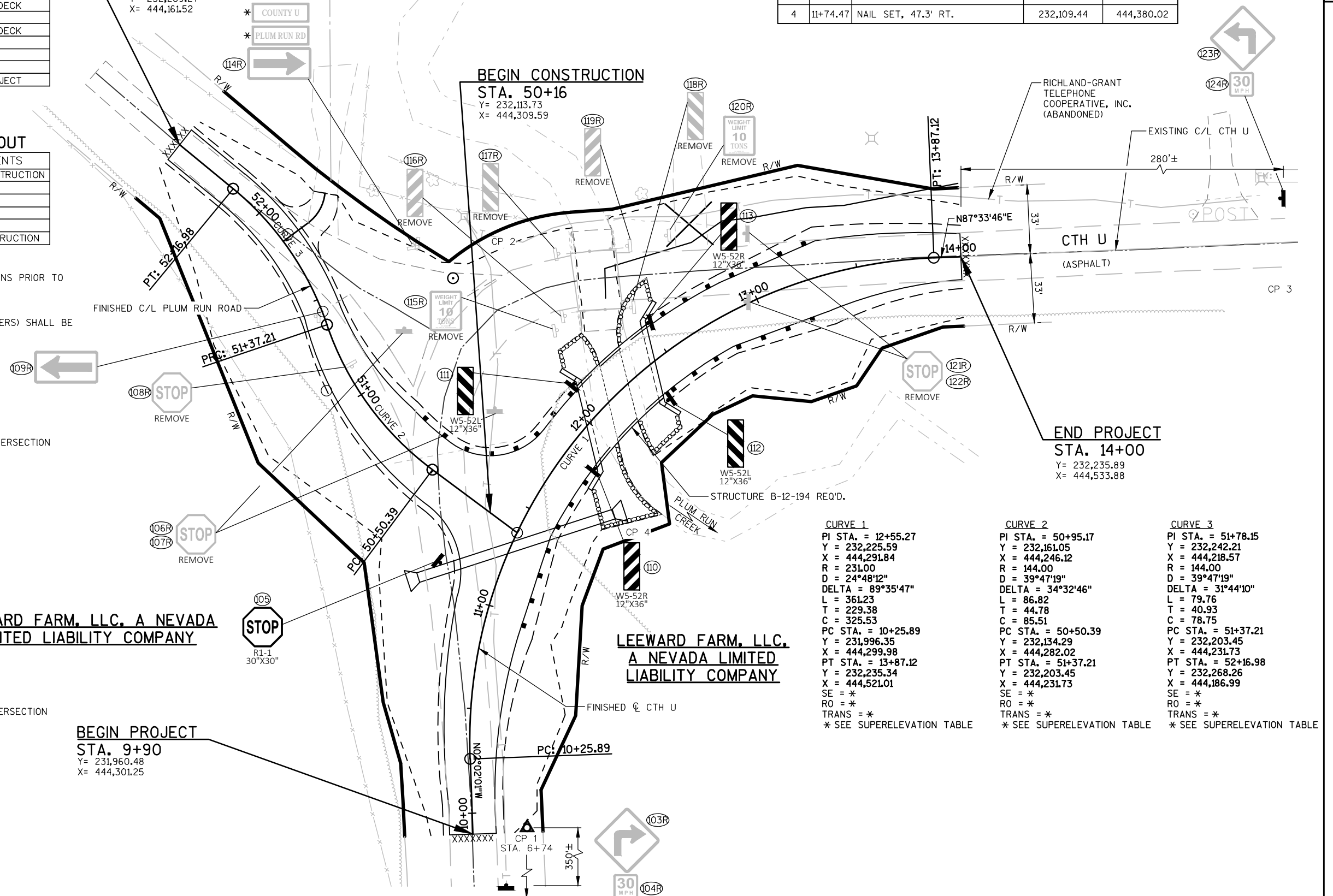
DUWAYNE F. GEBKEN AND JANET
K. GEBKEN, SURVIVORSHIP
MARITAL PROPERTY

BEGIN CONSTRUCTION
STA. 50+16
Y= 232,113.73
X= 444,309.59

END PROJECT
STA. 14+00
Y= 232,235.89
X= 444,533.88

CONTROL POINTS

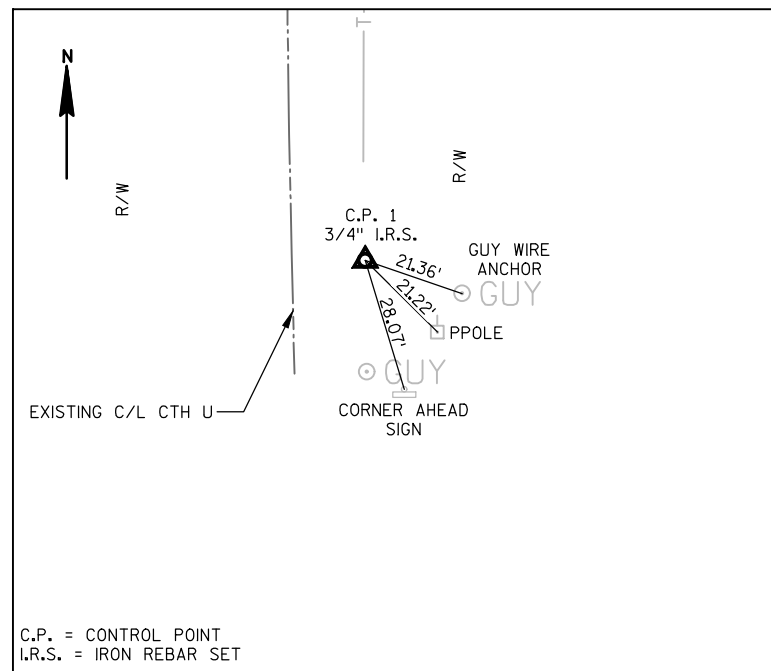
NO.	STA.	DESCRIPTION	Y	X
1	6+74.66	3/4" IRON REBAR SET, 15.2' RT.	231,645.48	444,322.11
2	12+24.10	3/4" IRON REBAR SET, 84.5' LT.	232,235.81	444,316.15
3	15.51.67	3/4" IRON REBAR SET, 16.9' RT.	232,225.42	444,686.13
4	11+74.47	NAIL SET, 47.3' RT.	232,109.44	444,380.02



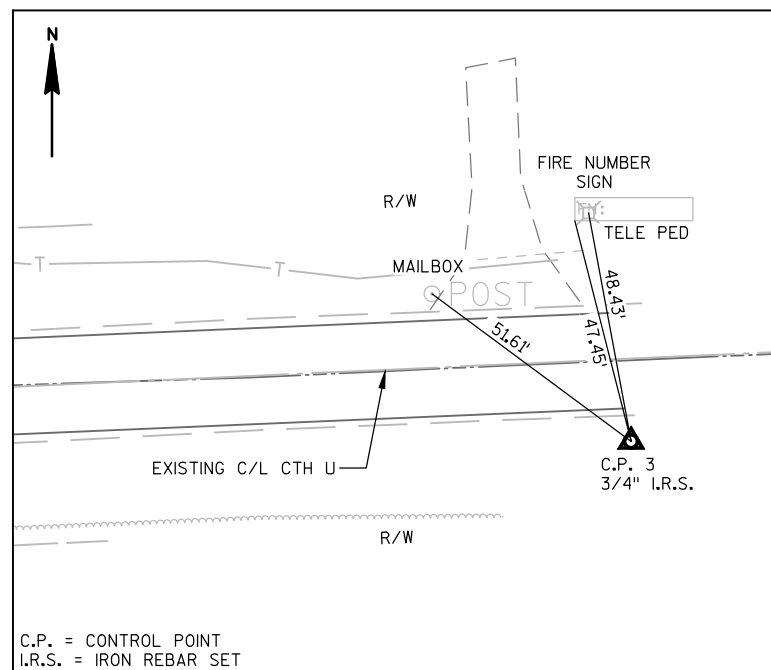
CURVE 1
PI STA. = 12+55.27
Y = 232,225.59
X = 444,291.84
R = 231.00
D = 24°48'12"
DELTA = 89°35'47"
L = 361.23
T = 229.38
C = 325.53
PC STA. = 10+25.89
Y = 231,996.35
X = 444,299.98
PT STA. = 13+87.12
Y = 232,235.34
X = 444,521.01
SE = *
RO = *
TRANS = *
* SEE SUPERELEVATION TABLE

CURVE 2
PI STA. = 50+95.17
Y = 232,161.05
X = 444,246.12
R = 144.00
D = 39°47'19"
DELTA = 34°32'46"
L = 86.82
T = 44.78
C = 85.51
PC STA. = 50+50.39
Y = 232,134.29
X = 444,282.02
PT STA. = 51+37.21
Y = 232,203.45
X = 444,231.73
SE = *
RO = *
TRANS = *
* SEE SUPERELEVATION TABLE

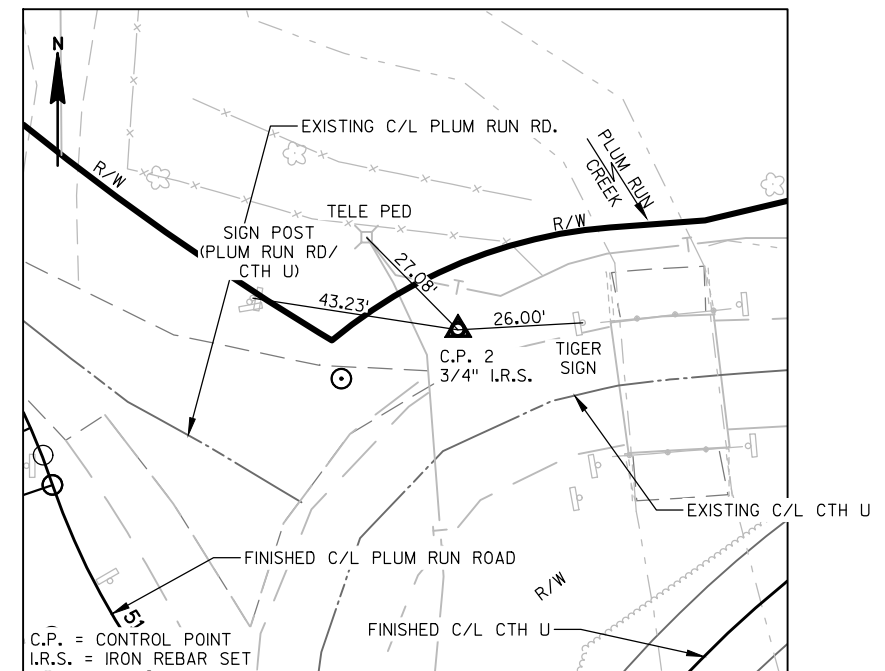
CURVE 3
PI STA. = 51+78.15
Y = 232,242.21
X = 444,218.57
R = 144.00
D = 39°47'19"
DELTA = 31°44'10"
L = 79.76
T = 40.93
C = 78.75
PC STA. = 51+37.21
Y = 232,203.45
X = 444,231.73
PT STA. = 52+16.98
Y = 232,268.26
X = 444,186.99
SE = *
RO = *
TRANS = *
* SEE SUPERELEVATION TABLE

**TIES TO C.P.#1**

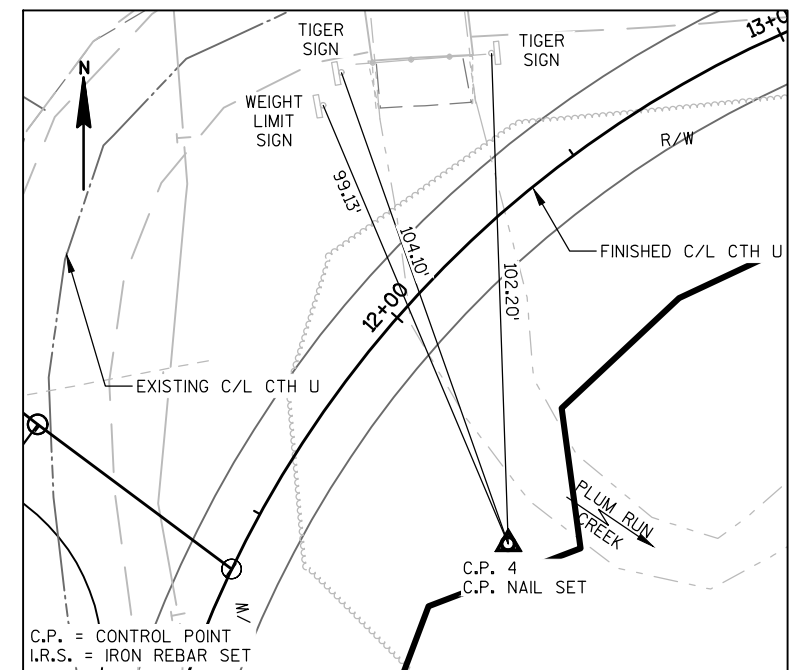
STA. 6+74; 15.2' RT.
Y = 231,645.48
X = 444,322.11

**TIES TO C.P.#3**

STA. 15+51.67; 16.9' RT.
Y = 232,225.42
X = 444,686.13

**TIES TO C.P.#2**

STA. 12+24.10; 34.5' LT.
Y = 232,235.81
X = 444,316.15

**TIES TO C.P.#4**

STA. 11+74.47; 47.3' RT.
Y = 232,109.44
X = 444,380.02

Estimate Of Quantities

5527-00-70					
Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 12+45	LS	1.000	1.000
0004	206.1000	Excavation for Structures Bridges (structure) 01. B-12-0194	LS	1.000	1.000
0006	210.1500	Backfill Structure Type A	TON	625.000	625.000
0008	502.0100	Concrete Masonry Bridges	CY	219.000	219.000
0010	502.3200	Protective Surface Treatment	SY	185.000	185.000
0012	505.0400	Bar Steel Reinforcement HS Structures	LB	6,080.000	6,080.000
0014	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	22,640.000	22,640.000
0016	513.4061	Railing Tubular Type M (structure) 01. B-12-0194	LF	95.000	95.000
0018	516.0500	Rubberized Membrane Waterproofing	SY	15.000	15.000
0020	550.0020	Pre-Boring Rock or Consolidated Materials	LF	220.000	220.000
0022	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	300.000	300.000
0024	606.0300	Riprap Heavy	CY	240.000	240.000
0026	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	160.000	160.000
0028	614.0200	Steel Thrie Beam Structure Approach	LF	21.000	21.000
0030	614.0345	Steel Plate Beam Guard Short Radius	LF	69.000	69.000
0032	614.0390	Steel Plate Beam Guard Short Radius Terminal	EACH	1.000	1.000
0034	614.2500	MGS Thrie Beam Transition	LF	120.000	120.000
0036	614.2610	MGS Guardrail Terminal EAT	EACH	3.000	3.000
0038	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5527-00-70	EACH	1.000	1.000
0040	619.1000	Mobilization	EACH	1.000	1.000
0042	628.6005	Turbidity Barriers	SY	240.000	240.000
0044	642.5001	Field Office Type B	EACH	1.000	1.000
0046	645.0111	Geotextile Type DF Schedule A	SY	110.000	110.000
0048	645.0120	Geotextile Type HR	SY	385.000	385.000
0050	650.6500	Construction Staking Structure Layout (structure) 01. B-12-0194	LS	1.000	1.000
0052	715.0502	Incentive Strength Concrete Structures	DOL	1,314.000	1,314.000

FINISHING ITEMS										SILT FENCE				TURBIDITY BARRIERS																																																																																																																																																																																																																																																																																															
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PAVEMENT MARKING										TRAFFIC CONTROL										TRAFFIC CONTROL SIGNS									

CONVENTIONAL ABBREVIATIONS

ACCESS POINT/ DRIVEWAY CONNECTION	AP	PROPERTY LINE	PL
ACCESS RIGHTS	AR	RECORDED AS	(100')
ACRES	AC.	REFERENCE LINE	R/L
AND OTHERS	ET.AL.	RELEASE OF RIGHTS	ROR
BARN	B.	REMAINING	REM.
CENTERLINE	C/L	RIGHT-OF-WAY	R/W
CERTIFIED SURVEY MAP	CSM	SECTION	SEC.
CORNER	COR.	SHED	S.
CONVEYANCE OF RIGHTS	CR	STATION	STA.
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	TLE
EASEMENT	EASE.	VOLUME	V.
GARAGE	G.		
HIGHWAY EASEMENT	H.E.	CURVE DATA	
HOUSE	H.	LONG CHORD	LCH
HOUSE TRAILER	H.T.	LONG CHORD BEARING	LCB
LAND CONTRACT	MON.	RADIUS	R
MONUMENT	MON.	DEGREE OF CURVE	D
PAGE	P.	CENTRAL ANGLE OR DELTA	DELTA
PERMANENT LIMITED EASEMENT	PLE	LENGTH OF CURVE	L
		TANGENT	TAN

CONVENTIONAL SYMBOLS

FOUND SURVEY MONUMENT (WITH POINT NUMBER)	1040	PROPOSED R/W LINE	
R/W MONUMENT	○ (SET)	EXISTING H.E. LINE	
R/W STANDARD	△ (SET)	PROPERTY LINE	
SIGN	ISIGN	LOT & TIE LINES	
SECTION CORNER MONUMENT	⊕	SLOPE INTERCEPTS	
SECTION CORNER SYMBOL	⊕	CORPORATE LIMITS	
FEE (HATCH VARIES)	///	NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	
TEMPORARY LIMITED EASEMENT		NO ACCESS (BY ACQUISITION)	
PERMANENT LIMITED EASEMENT		NO ACCESS (BY STATUTORY AUTHORITY)	
R/W BOUNDARY POINT	RWB20	SECTION LINE	
PARCEL NUMBER	⑧	QUARTER LINE	
UTILITY PARCEL NUMBER	⑨2	SIXTEENTH LINE	
SIGN NUMBER (OFF PREMISE)	21-1	EXISTING CENTERLINE	
BUILDING		PROPOSED REFERENCE LINE	
		PARALLEL OFFSET	
		ENCROACHMENT	

CONVENTIONAL UTILITY SYMBOLS

WATER	W	SANITARY SEWER	SAN
GAS	G	STORM SEWER	SS
TELEPHONE	T		
OVERHEAD	OH	NON	COMPENSABLE
TRANSMISSION LINES		POWER POLE	
ELECTRIC	E	TELEPHONE POLE	
CABLE TELEVISION	TV	TELEPHONE PEDESTAL	
FIBER OPTIC	FO	ELECTRIC TOWER	

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM (WISCRS), CRAWFORD COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

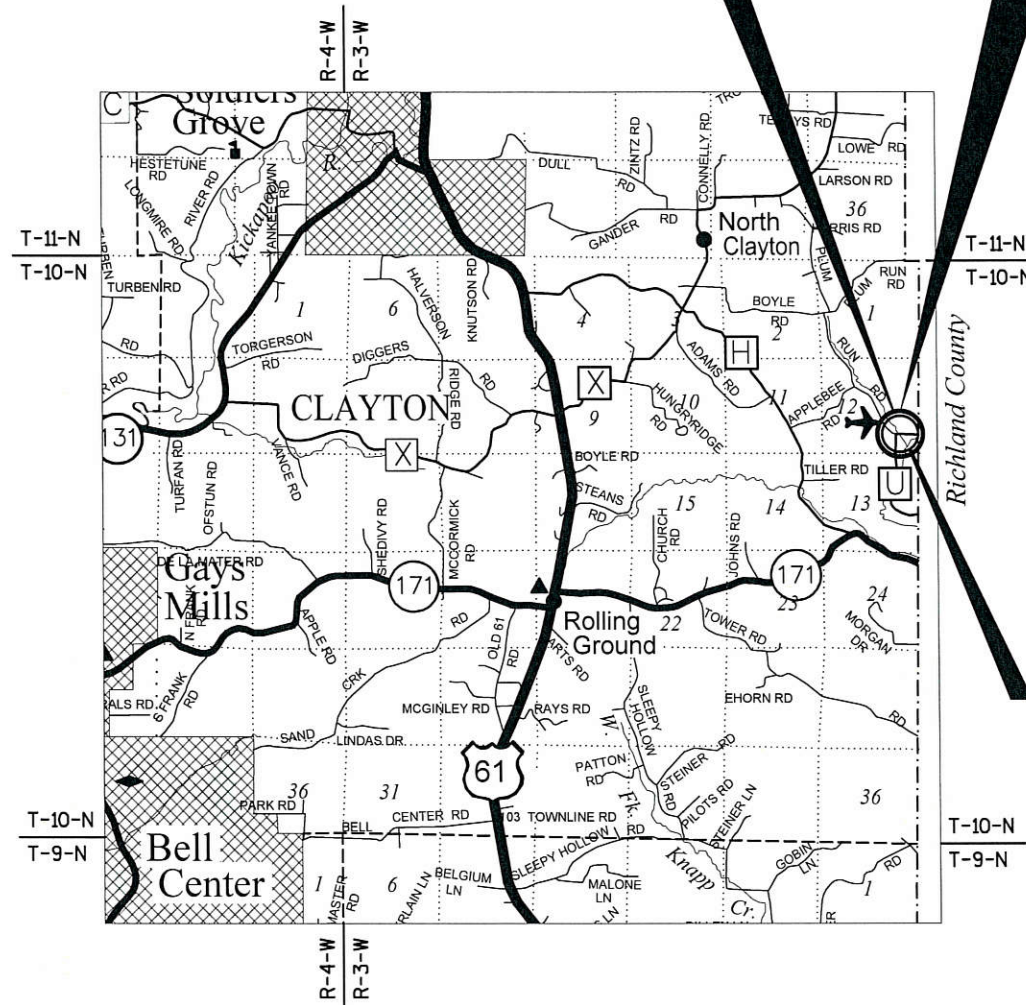
RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."

R/W PROJECT NUMBER 5527-00-00	SHEET NUMBER	TOTAL SHEETS
FEDERAL PROJECT NUMBER	4.01	2
PLAT OF RIGHT-OF-WAY REQUIRED FOR CTH KK - USH 14 (PLUM RUN CREEK BRIDGE B-12-0194)		
CTH U		CRAWFORD COUNTY
CONSTRUCTION PROJECT NUMBER 5527-00-70		

END RELOCATION ORDER

STA. 14+00

1291.14' NORTH AND 1688.14' EAST OF
THE S¼ CORNER OF SECTION 12, T10N,
R3W, TOWN OF CLAYTON, CRAWFORD
COUNTY, WI
Y= 232,235.89
X= 444,533.88



BEGIN RELOCATION ORDER

STA. 9+90

1015.73' NORTH AND 1455.51' EAST OF
THE S¼ CORNER OF SECTION 12, T10N,
R3W, TOWN OF CLAYTON, CRAWFORD
COUNTY, WI
Y= 231,960.48
X= 444,301.25

JEWELL
associates engineers, inc.

Engineers - Architects - Surveyors

560 SUNRISE DRIVE
SPRING GREEN, WI 53588
PHONE : 608.588.7484
FAX : 608.588.9322

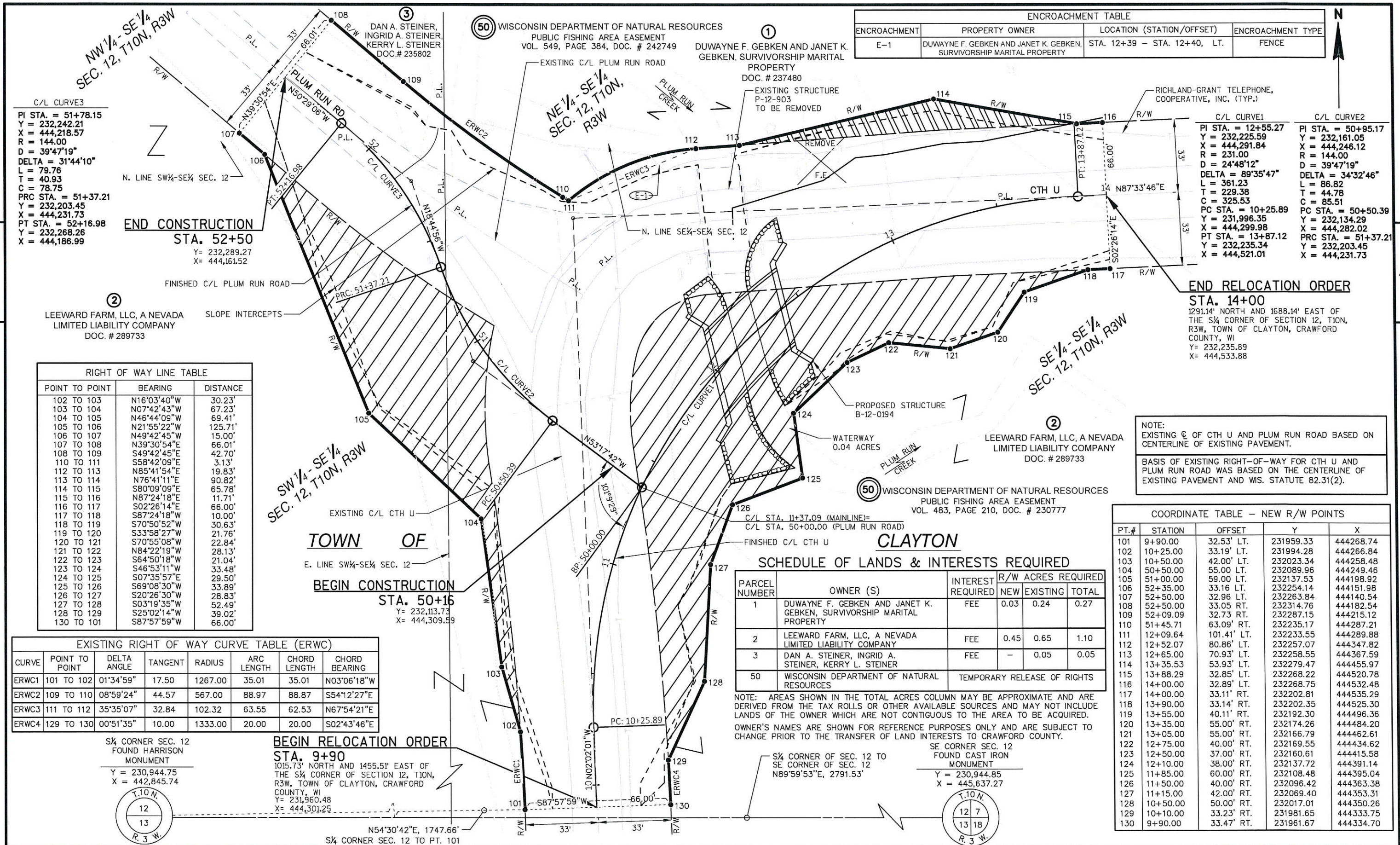
I HEREBY CERTIFY THAT THIS PLAT WAS
MADE FOR CRAWFORD COUNTY, WISCONSIN
AND IS CORRECT TO THE BEST OF MY
KNOWLEDGE AND BELIEF.



REVISION DATE

APPROVED FOR CRAWFORD COUNTY

DATE: 1-29-18
(NAME/TITLE)



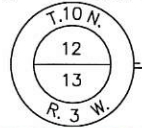
ENCROACHMENT TABLE			
ENCROACHMENT	PROPERTY OWNER	LOCATION (STATION/OFFSET)	ENCROACHMENT TYPE
E-1	DUWAYNE F. GEBKEN AND JANET K. GEBKEN, SURVIVORSHIP MARITAL PROPERTY	STA. 12+39 - STA. 12+40, LT.	FENCE

C/L CURVE1		C/L CURVE2	
PI STA. = 12+55.27	Y = 232,225.59	PI STA. = 50+95.17	Y = 232,161.05
X = 444,291.84	R = 231.00	X = 444,246.12	R = 144.00
D = 24°48'12"	DELTA = 89°35'47"	D = 39°47'19"	DELTA = 34°32'46"
L = 361.23	T = 229.38	L = 86.82	T = 44.78
C = 325.53	PC STA. = 10+25.89	C = 85.51	PC STA. = 50+50.39
Y = 231,996.35	X = 444,299.98	Y = 232,134.29	X = 444,282.02
PT STA. = 13+87.12	Y = 232,235.34	PT STA. = 51+37.21	Y = 232,203.45
X = 444,521.01		X = 444,231.73	

RIGHT OF WAY LINE TABLE		
POINT TO POINT	BEARING	DISTANCE
102 TO 103	N16°03'40"W	30.23'
103 TO 104	N07°42'43"W	67.23'
104 TO 105	N46°44'09"W	69.41'
105 TO 106	N21°55'22"W	125.71'
106 TO 107	N49°42'45"E	15.00'
107 TO 108	N39°30'54"E	66.01'
108 TO 109	S49°42'45"E	42.70'
110 TO 111	S58°42'09"E	3.13'
112 TO 113	N85°41'54"E	19.83'
113 TO 114	N76°41'11"E	90.82'
114 TO 115	S80°09'09"E	65.78'
115 TO 116	N87°24'18"E	11.71'
116 TO 117	S02°26'14"E	66.00'
117 TO 118	S87°24'18"W	10.00'
118 TO 119	S70°50'52"W	30.63'
119 TO 120	S33°58'27"W	21.76'
120 TO 121	S70°55'08"W	22.84'
121 TO 122	N84°22'19"W	28.13'
122 TO 123	S64°50'18"W	21.04'
123 TO 124	S46°53'11"W	33.48'
124 TO 125	S07°35'57"E	29.50'
125 TO 126	S69°08'30"W	33.89'
126 TO 127	S20°26'30"W	28.83'
127 TO 128	S03°19'35"W	52.49'
128 TO 129	S25°02'14"W	39.02'
130 TO 101	S87°57'59"W	66.00'

EXISTING RIGHT OF WAY CURVE TABLE (ERWC)							
CURVE	POINT TO POINT	DELTA ANGLE	TANGENT	RADIUS	ARC LENGTH	CHORD LENGTH	CHORD BEARING
ERWC1	101 TO 102	01°34'59"	17.50	1267.00	35.01	35.01	N03°06'18"W
ERWC2	109 TO 110	08°59'24"	44.57	567.00	88.97	88.87	S54°12'27"E
ERWC3	111 TO 112	35°35'07"	32.84	102.32	63.55	62.53	N67°54'21"E
ERWC4	129 TO 130	00°51'35"	10.00	1333.00	20.00	20.00	S02°43'46"E

S 1/4 CORNER SEC. 12
FOUND HARRISON
MONUMENT
Y = 230,944.75
X = 442,845.74



BEGIN RELOCATION ORDER
STA. 9+90
1015.73' NORTH AND 1455.51' EAST OF
THE S 1/4 CORNER OF SECTION 12, T10N,
R3W, TOWN OF CLAYTON, CRAWFORD
COUNTY, WI
Y = 231,960.48
X = 444,301.25

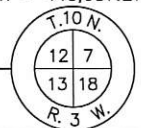
N54°30'42"E, 1747.66'
S 1/4 CORNER SEC. 12 TO PT. 101

SCHEDULE OF LANDS & INTERESTS REQUIRED					
PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	R/W ACRES REQUIRED		
			NEW	EXISTING	TOTAL
1	DUWAYNE F. GEBKEN AND JANET K. GEBKEN, SURVIVORSHIP MARITAL PROPERTY	FEE	0.03	0.24	0.27
2	LEEWARD FARM, LLC, A NEVADA LIMITED LIABILITY COMPANY	FEE	0.45	0.65	1.10
3	DAN A. STEINER, INGRID A. STEINER, KERRY L. STEINER	FEE	-	0.05	0.05
50	WISCONSIN DEPARTMENT OF NATURAL RESOURCES	TEMPORARY RELEASE OF RIGHTS			

NOTE: AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM THE TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO CRAWFORD COUNTY.

S 1/4 CORNER OF SEC. 12 TO
SE CORNER OF SEC. 12
N89°59'53"E, 2791.53'

SE CORNER SEC. 12
FOUND CAST IRON
MONUMENT
Y = 230,944.85
X = 445,637.27



COORDINATE TABLE - NEW R/W POINTS				
PT.#	STATION	OFFSET	Y	X
101	9+90.00	32.53' LT.	231959.33	444268.74
102	10+25.00	33.19' LT.	231994.28	444266.84
103	10+50.00	42.00' LT.	232023.34	444258.48
104	50+50.00	55.00 LT.	232089.96	444249.46
105	51+00.00	59.00 LT.	232137.53	444198.92
106	52+35.00	33.16 LT.	232254.14	444151.98
107	52+50.00	32.96 LT.	232263.84	444140.54
108	52+50.00	33.05 RT.	232314.76	444182.54
109	52+09.09	32.73 RT.	232287.15	444215.12
110	51+45.71	63.09' RT.	232235.17	444287.21
111	12+09.64	101.41' LT.	232233.55	444289.88
112	12+52.07	80.86' LT.	232257.07	444347.82
113	12+65.00	70.93' LT.	232258.55	444367.59
114	13+35.53	53.93' LT.	232279.47	444455.97
115	13+88.29	32.85' LT.	232268.22	444520.78
116	14+00.00	32.89' LT.	232268.75	444532.48
117	14+00.00	33.11' RT.	232202.81	444535.29
118	13+90.00	33.14' RT.	232202.35	444525.30
119	13+55.00	40.11' RT.	232192.30	444496.36
120	13+35.00	55.00' RT.	232174.26	444484.20
121	13+05.00	55.00' RT.	232166.79	444462.61
122	12+75.00	40.00' RT.	232169.55	444434.62
123	12+50.00	37.00' RT.	232160.61	444415.58
124	12+10.00	38.00' RT.	232137.72	444391.14
125	11+85.00	60.00' RT.	232108.48	444395.04
126	11+50.00	40.00' RT.	232096.42	444363.38
127	11+15.00	42.00' RT.	232069.40	444353.31
128	10+50.00	50.00' RT.	232017.01	444350.26
129	10+10.00	33.23' RT.	231981.65	444333.75
130	9+90.00	33.47' RT.	231961.67	444334.70

REVISION DATE	DATE	SCALE, FEET	HWY: CTH U	R/W PROJECT NUMBER: 5527-00-00	PLAT SHEET 4.02
	GRID FACTOR N/A	0 20 40	COUNTY: CRAWFORD	CONSTRUCTION PROJECT NUMBER: 5527-00-70	PS&E SHEET E

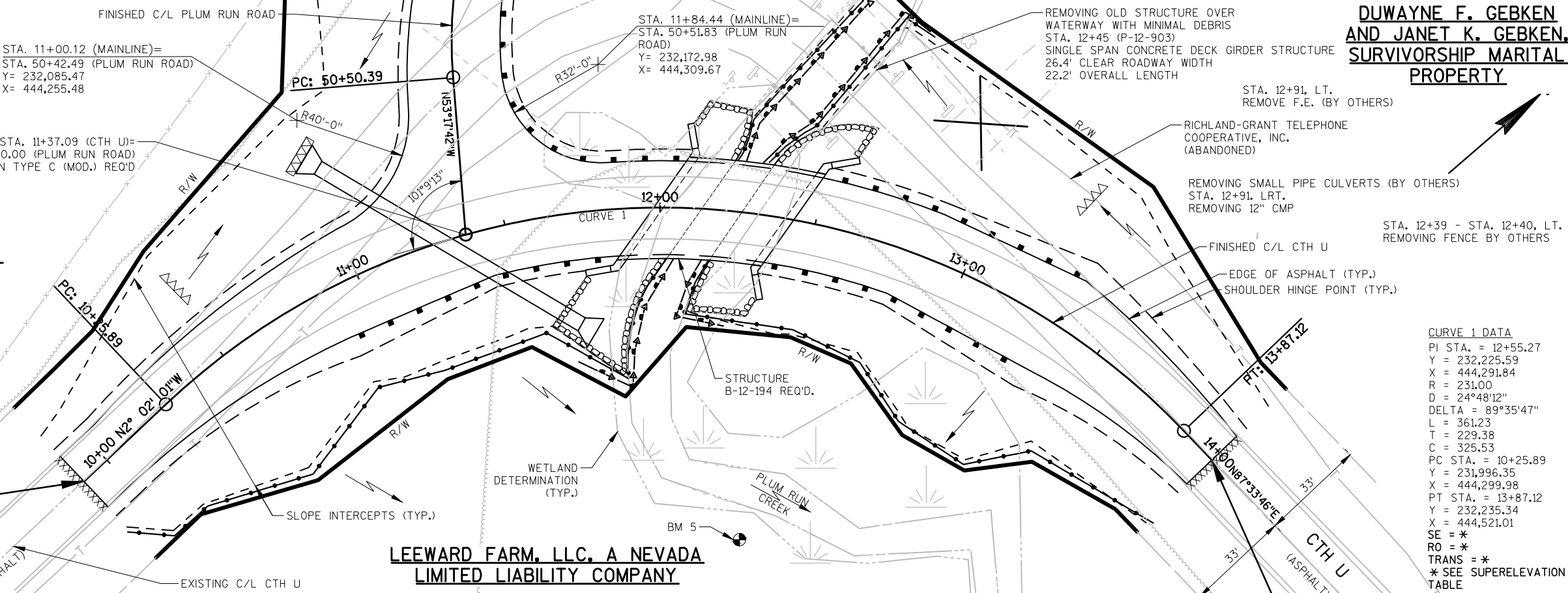
LEGEND

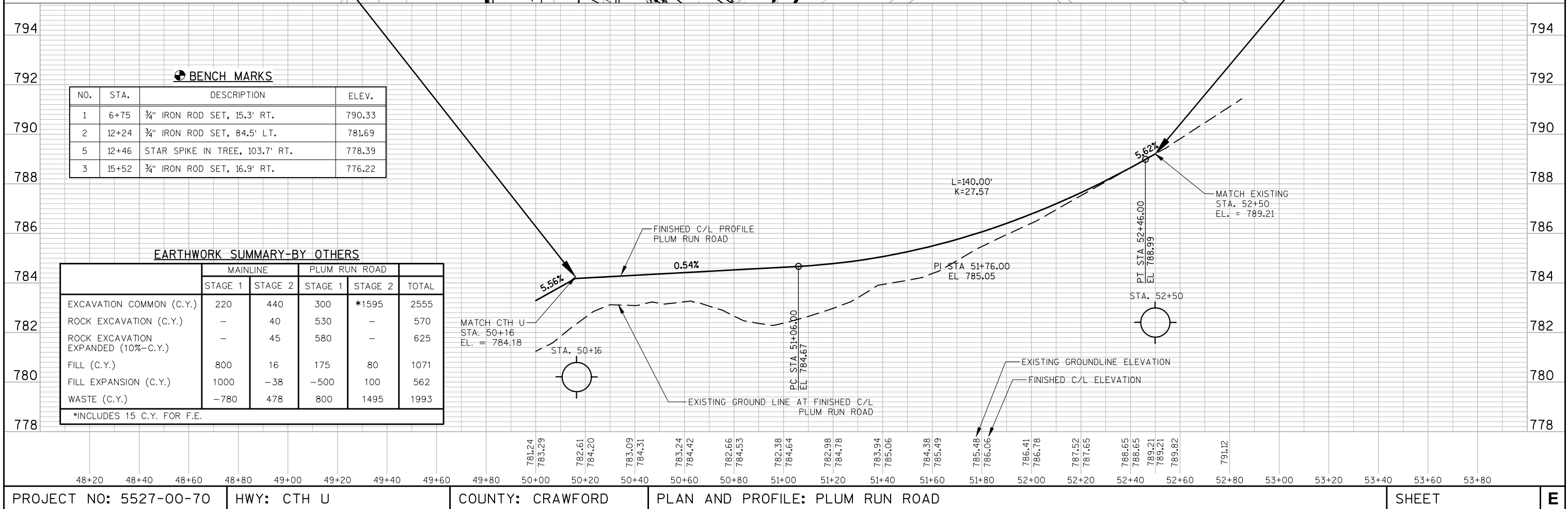
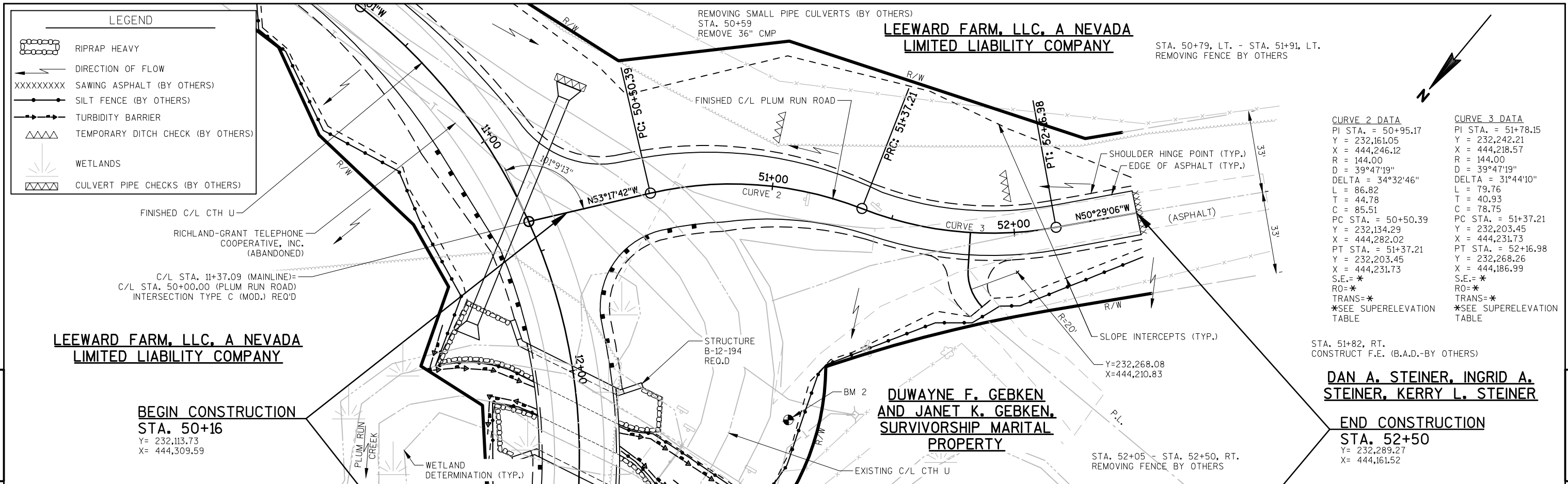
- RIPRAP HEAVY
- DIRECTION OF FLOW
- XXXXXXX SAWING ASPHALT (BY OTHERS)
- SILT FENCE (BY OTHERS)
- TURBIDITY BARRIER
- △△△△ TEMPORARY DITCH CHECK (BY OTHERS)
- WETLANDS
- △△△△ CULVERT PIPE CHECKS (BY OTHERS)

**LEEWARD FARM, LLC. A NEVADA
LIMITED LIABILITY COMPANY**

STA. 11+29
(1) PIPE ARCH CORRUGATED STEEL 57x38-INCH (BY OTHERS)
(2) APRON ENDWALLS FOR PIPE ARCH STEEL 57x38-INCH (BY OTHERS)
SKEW = 41°49' RHF
W. INV. = 778.74
E. INV. = 775.00
INVERT
Y = 232,082.80
X = 444,275.25
OUTLET
Y = 232,113.12
X = 444,368.44

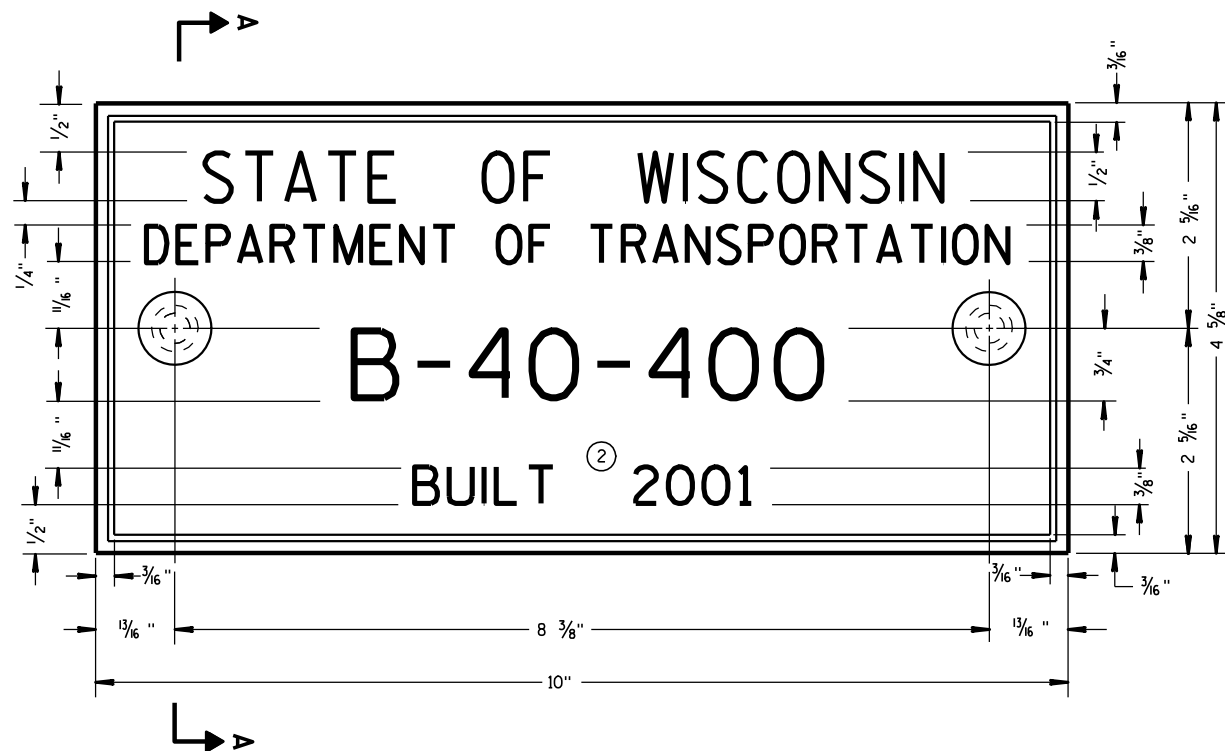
BEGIN PROJECT
STA. 9+90
Y = 231,960.48
X = 444,301.25



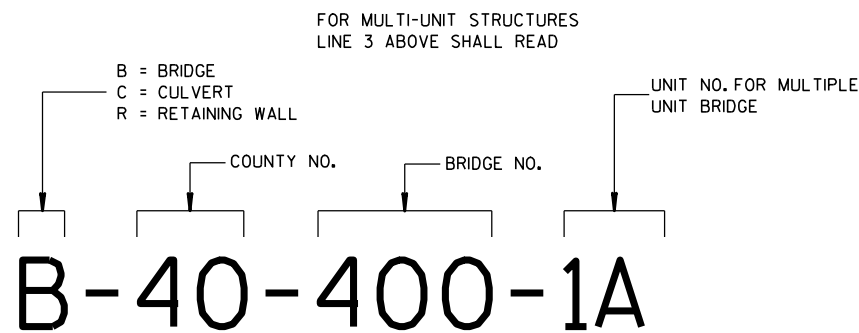


Standard Detail Drawing List

09A01-13A	AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE
12A03-10	NAME PLATE (STRUCTURES)
14B20-11A	STEEL THRI E BEAM STRUCTURE APPROACH
14B20-11F	STEEL THRI E BEAM STRUCTURE APPROACH, CONNECTION TO BRIDGE RAILING TYPE "M"
14B27-01A	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B27-01B	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B27-01C	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B44-03A	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-03B	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-03C	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04B	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04C	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04D	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04E	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04F	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04G	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04H	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04I	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04J	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04K	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04L	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



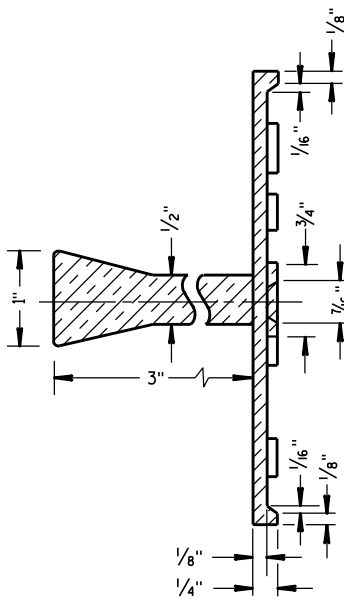
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

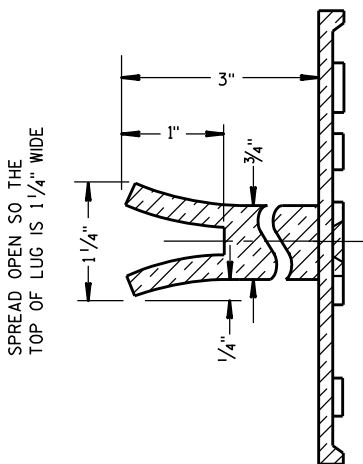
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

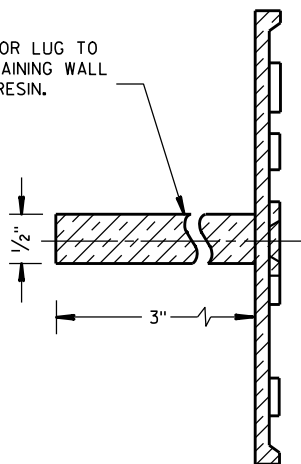


SECTION A-A



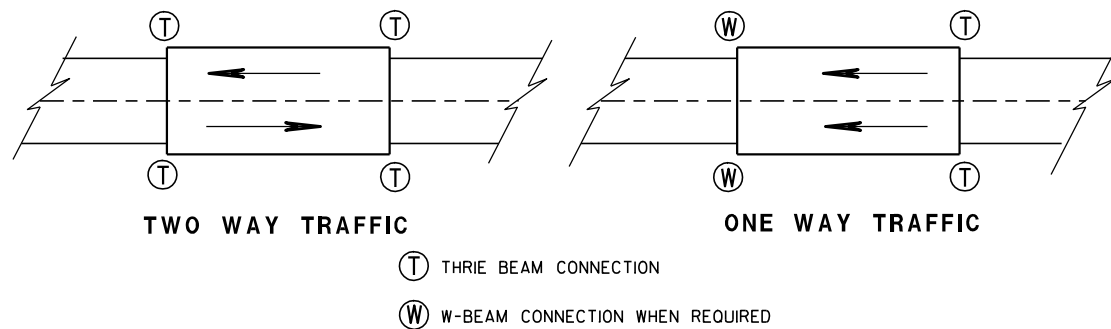
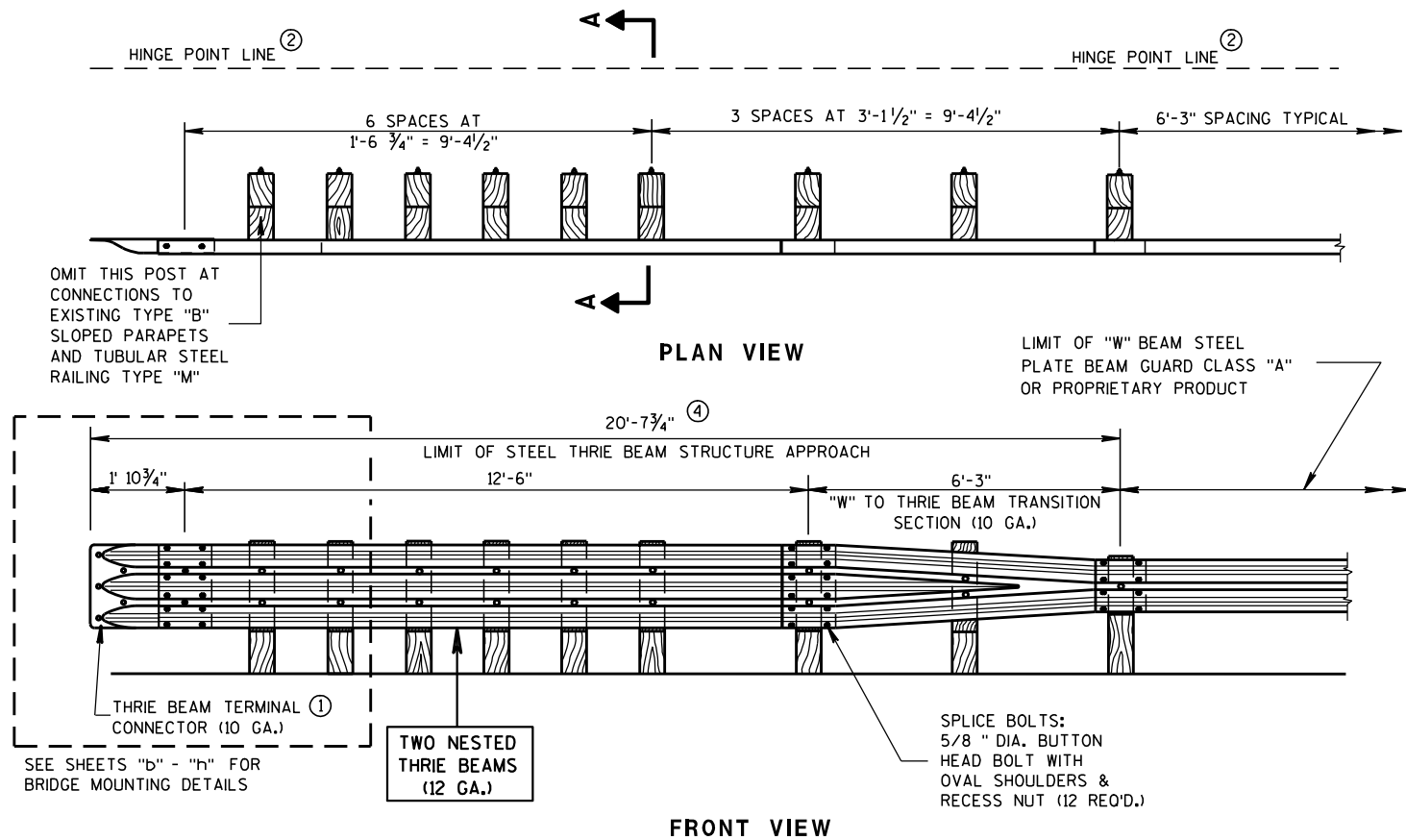
ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

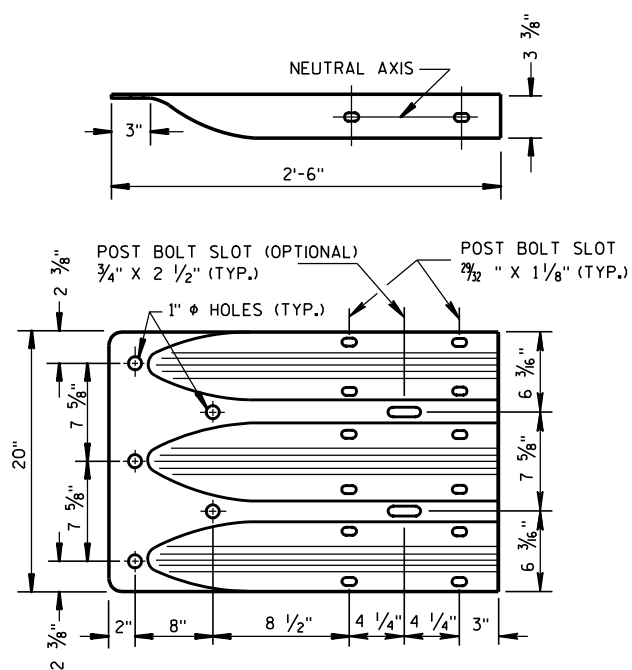


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

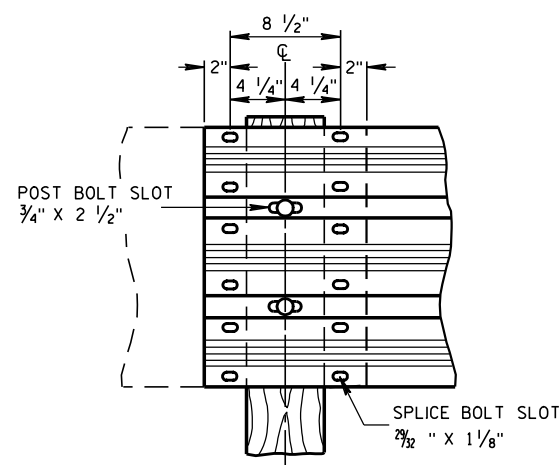
NAME PLATE (STRUCTURES)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 3/26/10 DATE	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



THRIE BEAM TERMINAL CONNECTOR



THRIE BEAM SPLICE

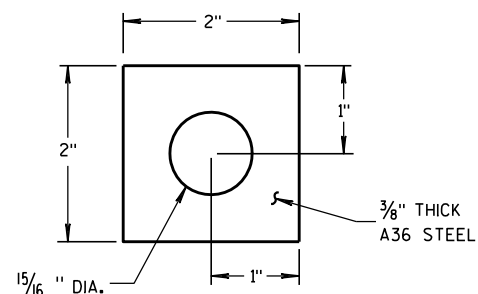
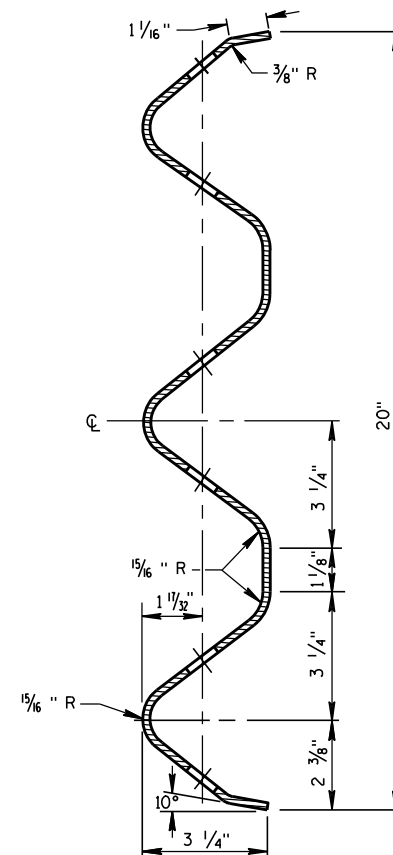


PLATE WASHER DETAIL



SECTION THRU THRIE BEAM RAIL ELEMENT

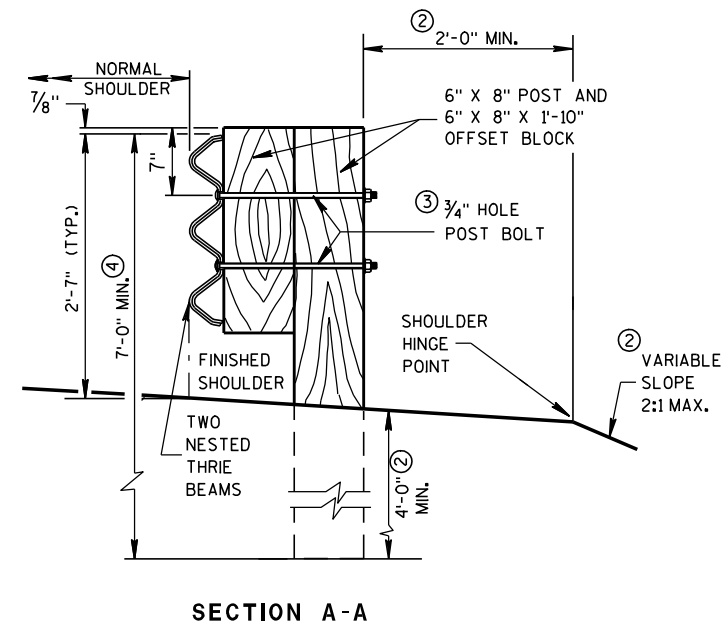
GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B15 FOR MORE DETAILS.

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② MINIMUM EMBEDMENT SHALL BE 4'-0". WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK SHOWN ON THE PLAN TYPICAL SECTIONS OR DETAILS, THE ENGINEER MAY ALLOW THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. OTHERWISE BUILD AS THE PLAN SHOWS OR AS THE ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST EMBEDMENT DEPTH TO 4'-6" OR MORE.
- ③ POST BOLTS ARE 5/8" DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND A 5/8" DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY.
- ④ ALL WOOD POSTS MUST BE 6" X 8" AND AT LEAST 7'-0" LONG.



STEEL THRIE BEAM STRUCTURE APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

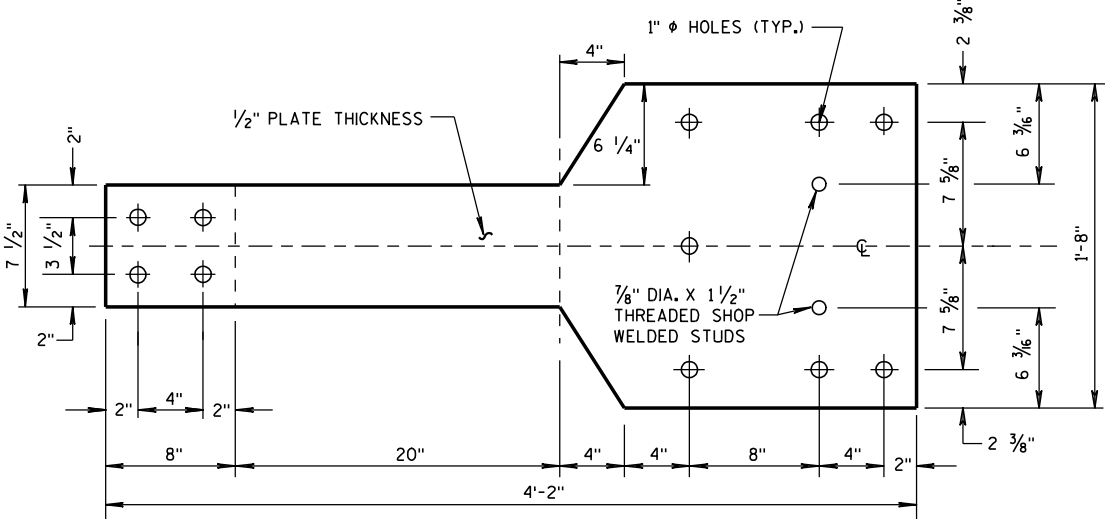
8/31/2012
DATE

FHWA

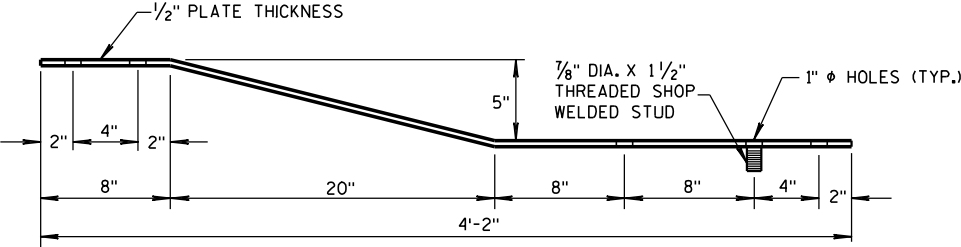
/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

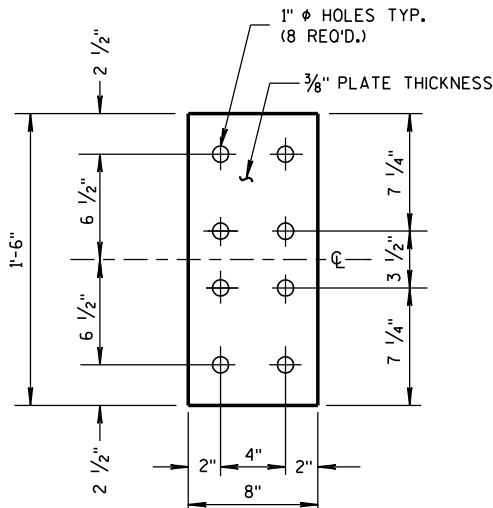
① VARY THIS DIMENSION DEPENDING ON ABUTMENT TYPE, WINGWALL DETAILS, AND ANGLE OF SKEW. PLACE THE FIRST WOOD POST OFF THE BRIDGE SHALL BE AS CLOSE AS FEASIBLE TO THE STEEL END POST.



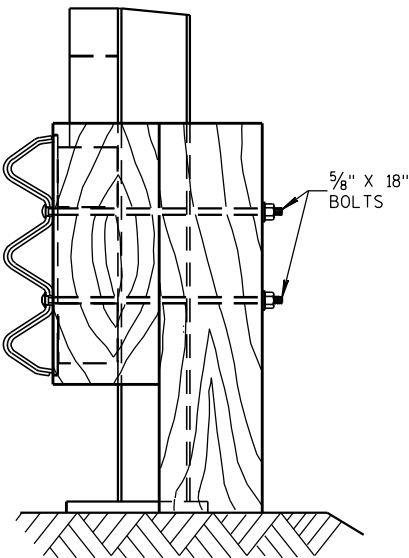
FRONT VIEW



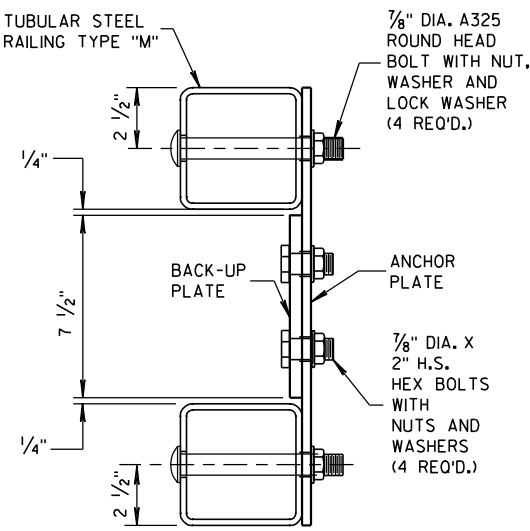
**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**



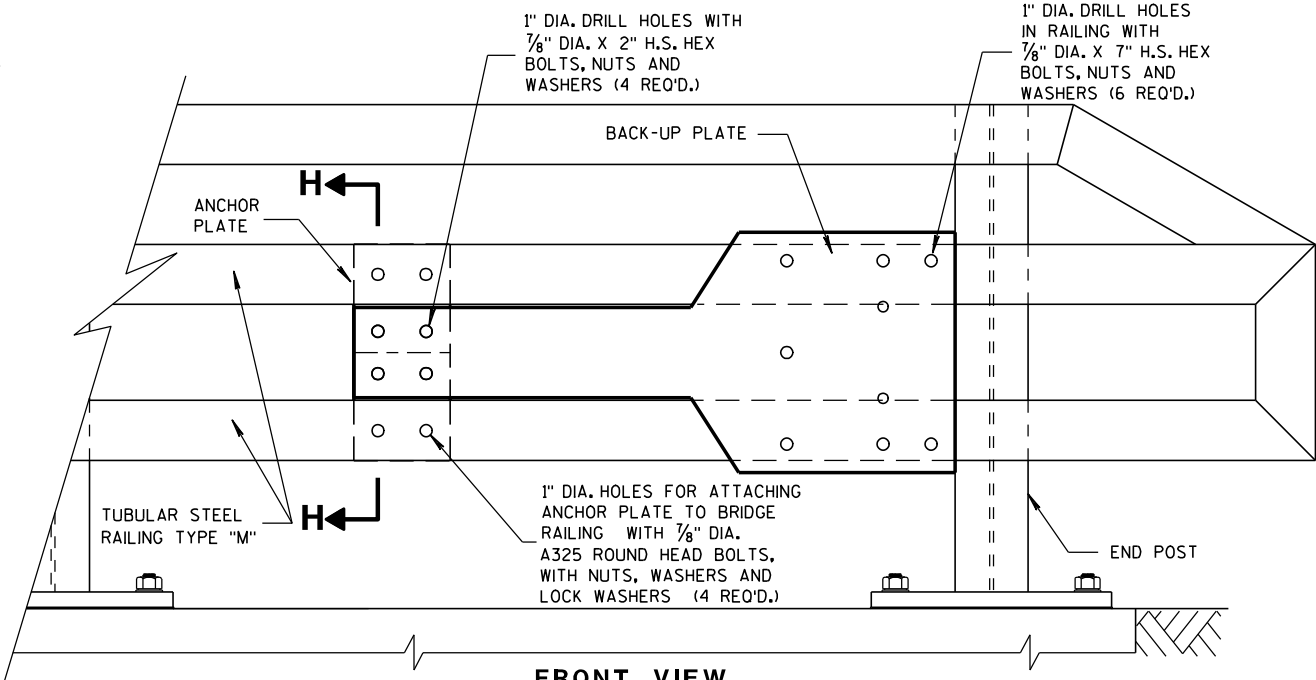
**FRONT VIEW
ANCHOR PLATE DETAIL,
TYPE "M"**



SECTION I-I

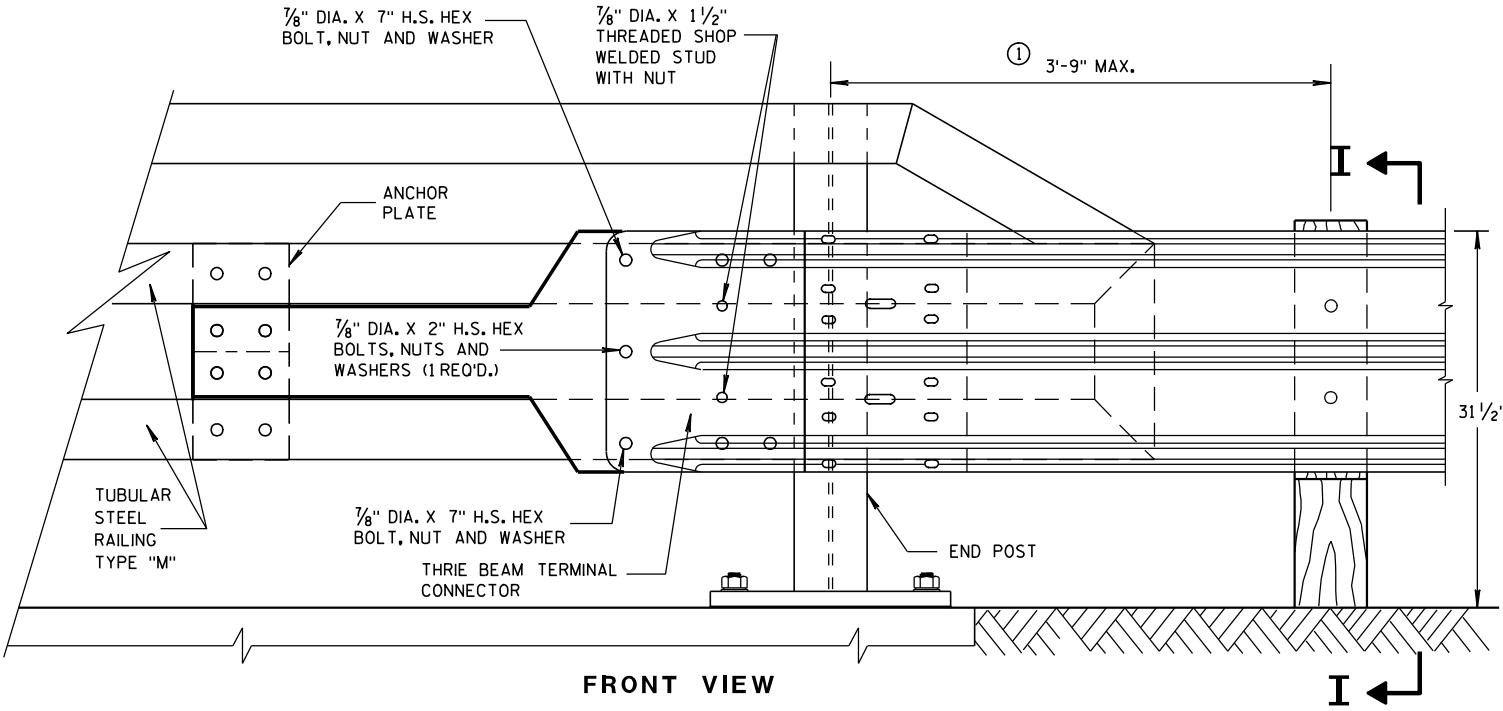


SECTION H-H

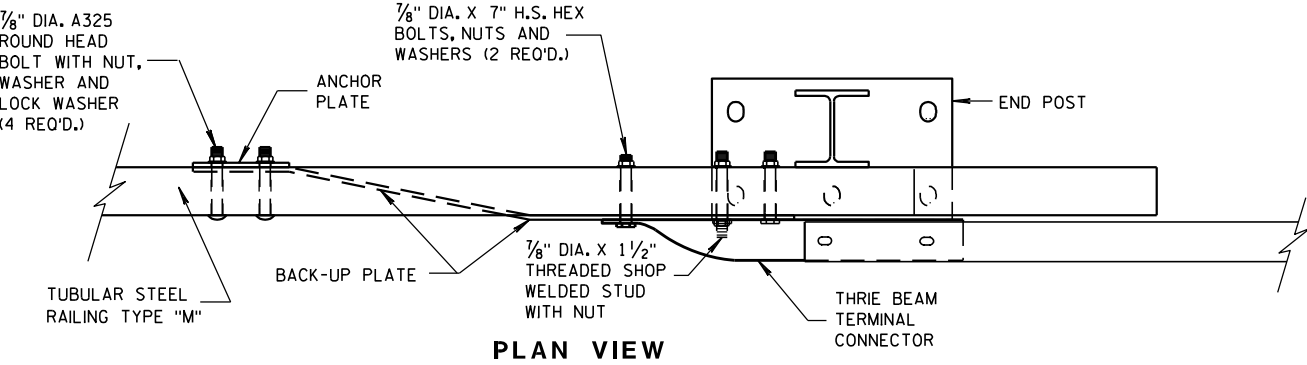


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



PLAN VIEW

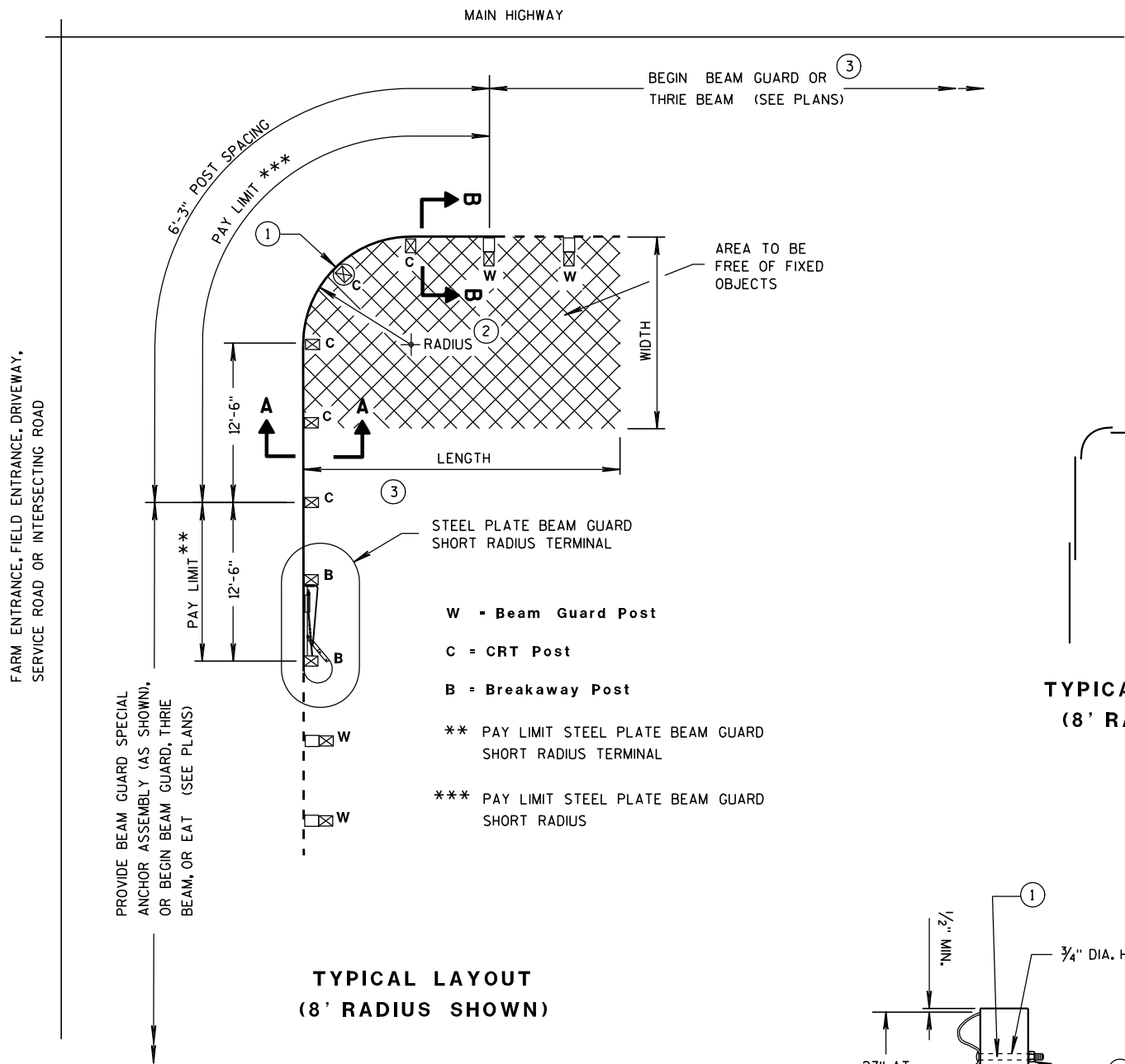
THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

**STEEL THRIE BEAM STRUCTURE
APPROACH CONNECTION TO
BRIDGE RAILING TYPE "M"**

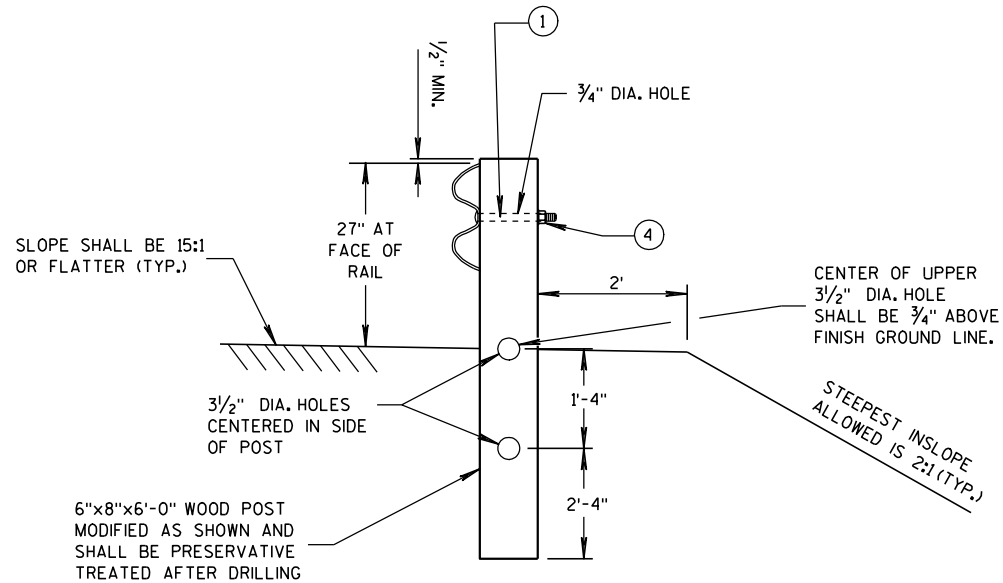
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/31/2012
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPICAL LAYOUT
(8' RADIUS SHOWN)



SECTION A-A
(CRT POST)

TYPICAL LAP SPLICES
(8' RADIUS SHOWN)

GENERAL NOTES

ALL ANGLES, CHANNELS, AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36 AND THE STRUCTURAL TUBING SHALL CONFORM TO ASTM A 500. WELDING SHALL MEET THE CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI/AWS D1.1. ALL STRUCTURAL STEEL SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A 123. PUNCHING, DRILLING, CUTTING, OR WELDING WILL NOT BE PERMITTED AFTER GALVANIZING. FURNISH AND INSTALL HARDWARE PER STANDARD SPECIFICATION 614.2, UNLESS NOTED OTHERWISE.

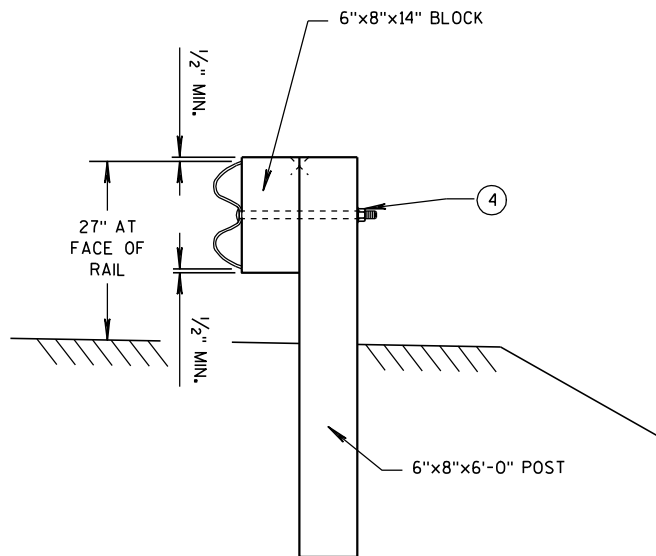
SHOP BEND CURVED RAIL SECTIONS.

SEE STANDARD DETAIL DRAWING 14 B 15 FOR OTHER DETAIL.

- 1 ON THE 8 FOOT RADIUS INSTALLATION, DO NOT INSTALL BUTTON HEAD BOLT AT CENTER CRT POST.
- 2 RADIUS FROM 8' - 36'. SEE PLAN.
- 3 HEIGHT TRANSITION MAY BE REQUIRED. SEE PLAN OR PROJECT ENGINEER.
- 4 5/8" Ø X 1'-6" BUTTON HEAD BOLT AND RECESS NUT WITH ROUND WASHER UNDER NUT.

RADIUS	NUMBER OF CRT POSTS	*NUMBER AND LENGTH OF CURVED RAILS	REQUIRED AREA FREE OF FIXED OBJECTS (LENGTH x WIDTH)
8'	5	1 at 12.5'	25' x 15'
16'	7	1 at 25'	30' x 15'
24'	9	1 at 25' and 1 at 12.5'	40' x 20'
32'	11	2 at 25'	50' x 20'

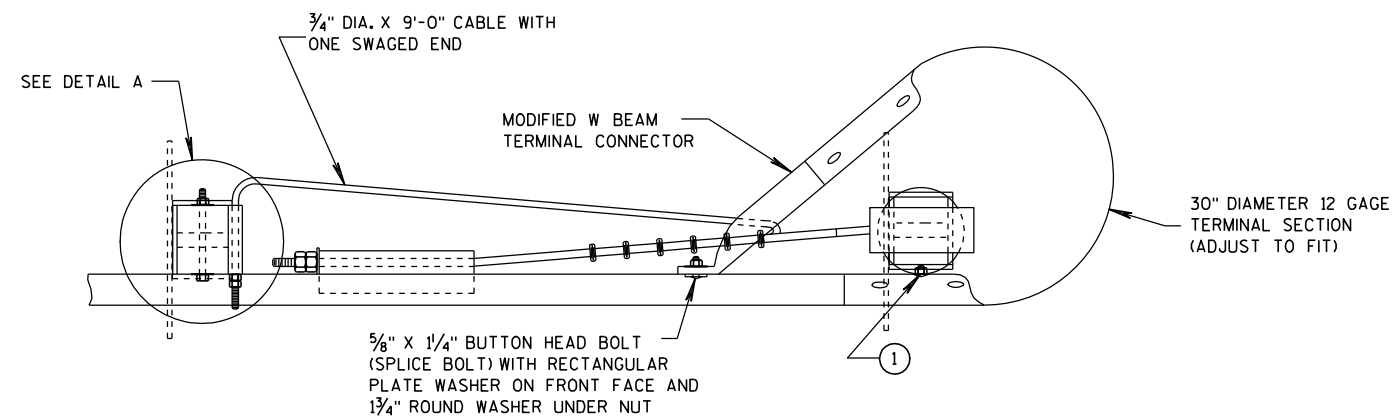
* THE NUMBER OF RAILS IS BASED ON A 90° INTERSECTION. SEE PLAN FOR NON 90° INSTALLATIONS.



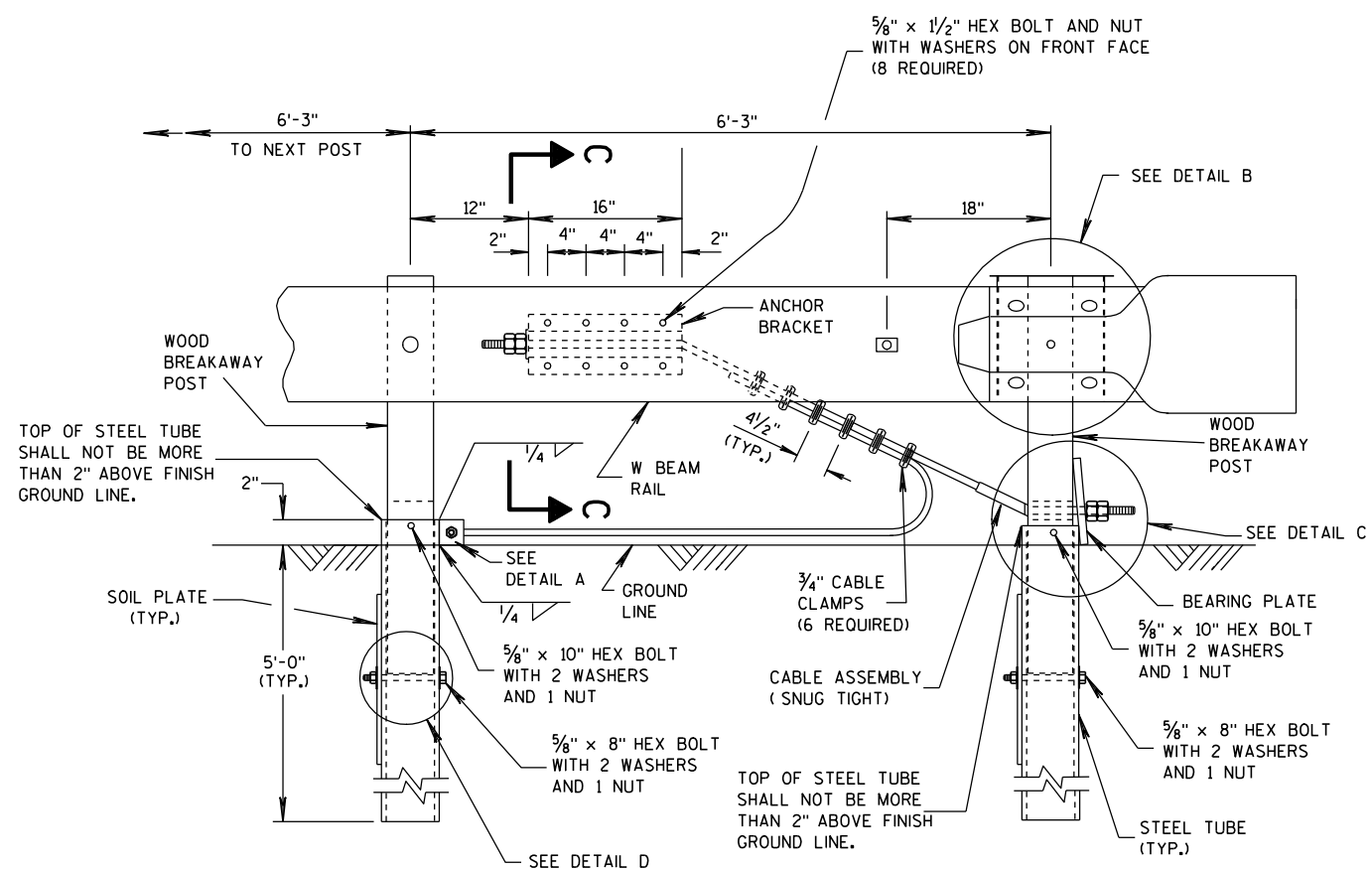
SECTION B-B
(BEAM GUARD POST)

STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



PLAN VIEW

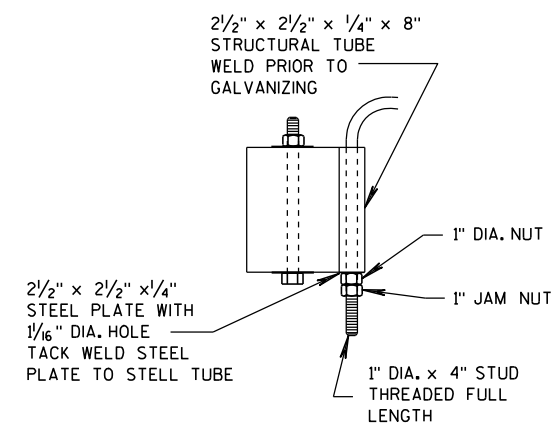


ELEVATION VIEW

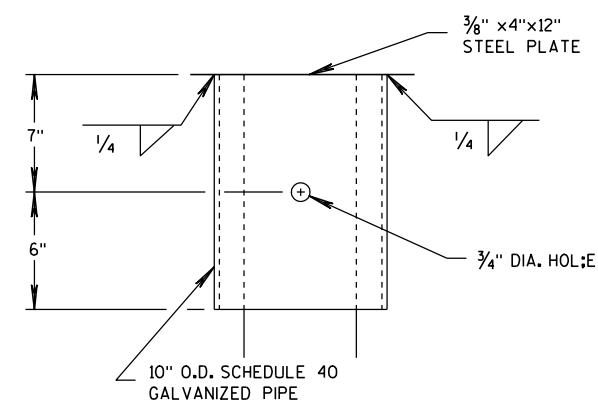
STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL

GENERAL NOTES

- 1 ATTACH W BEAM RAIL TO THE STEEL PIPE WITH A 5/8" X 2" BUTTON HEAD BOLT WITH NO WASHER. CONNECTION TO THE POST IS NOT REQUIRED.
- INSTALL GALVANIZED 3/4" (6X19) PREFORMED WIRE OR INDEPENDENT WIRE ROPE CORE CONFORMING TO AASHTO M 30. MANUFACTURE WIRE ROPE OUT OF IMPROVED PLOW STEEL WITH A MINIMUM BREAKING STRENGTH OF 42,800 PSI.



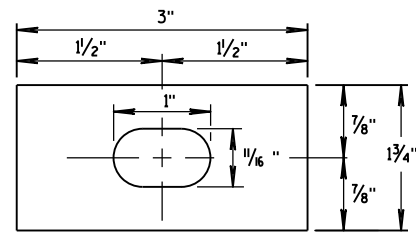
DETAIL A



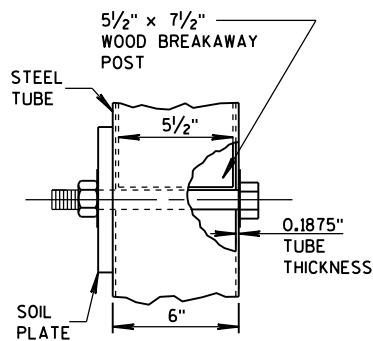
DETAIL B

(BEAM GUARD AND TERMINAL SECTION NOT SHOWN)

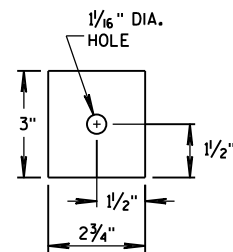
STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINALSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



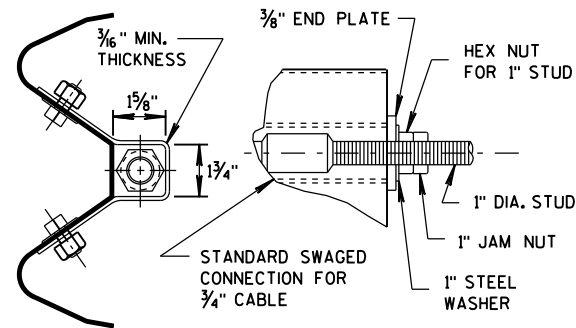
**RECTANGULAR
PLATE WASHER**



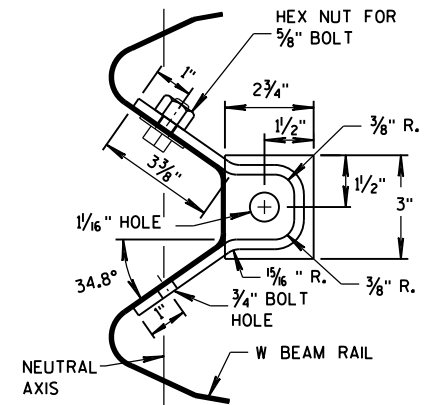
DETAIL D



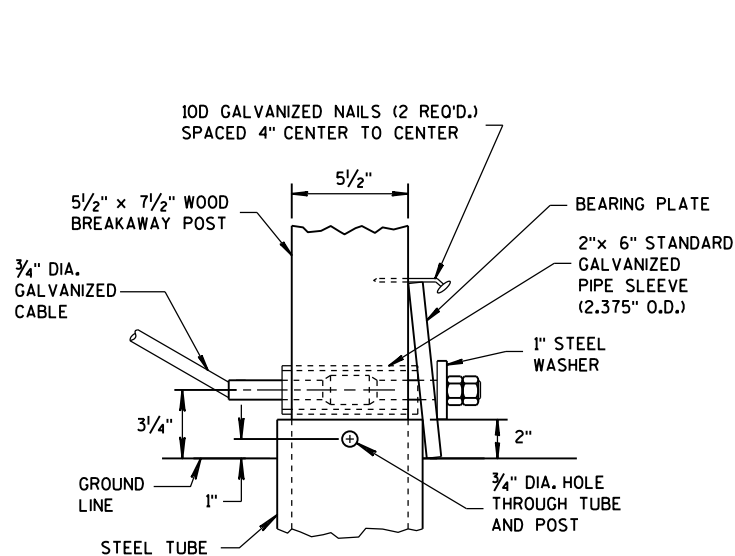
END PLATE



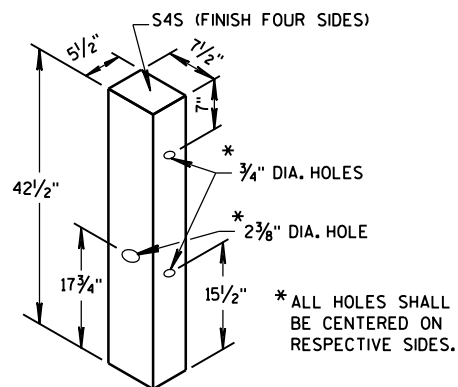
**SECTION C-C
(END PLATE REMOVED)**



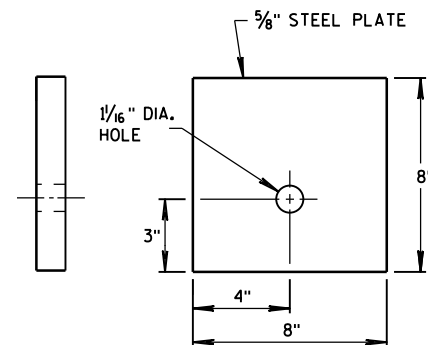
ANCHOR BRACKET



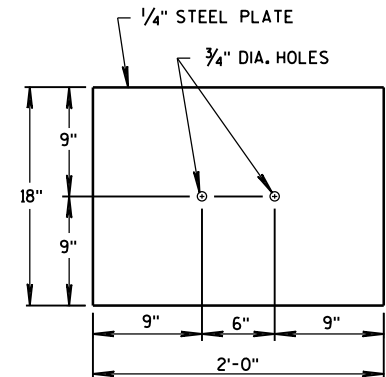
DETAIL C



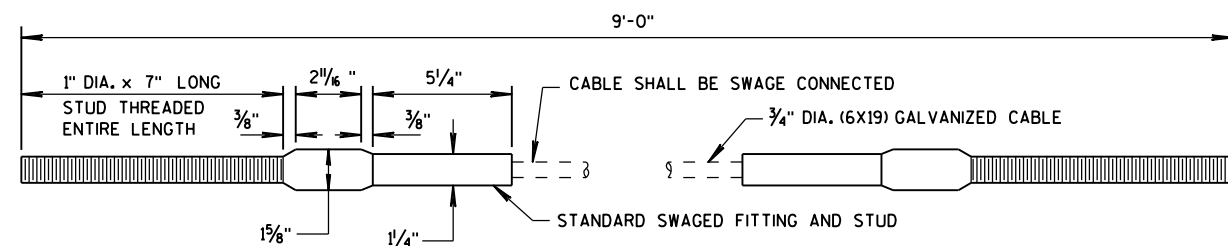
WOOD BREAKAWAY POST



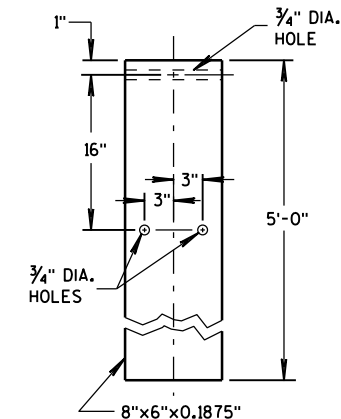
BEARING PLATE



SOIL PLATE



CABLE ASSEMBLY



STEEL TUBE

**STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

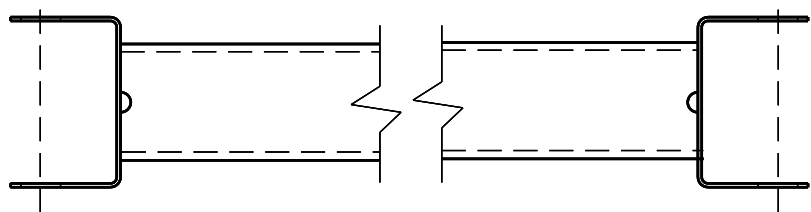
APPROVED
12/18/08
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

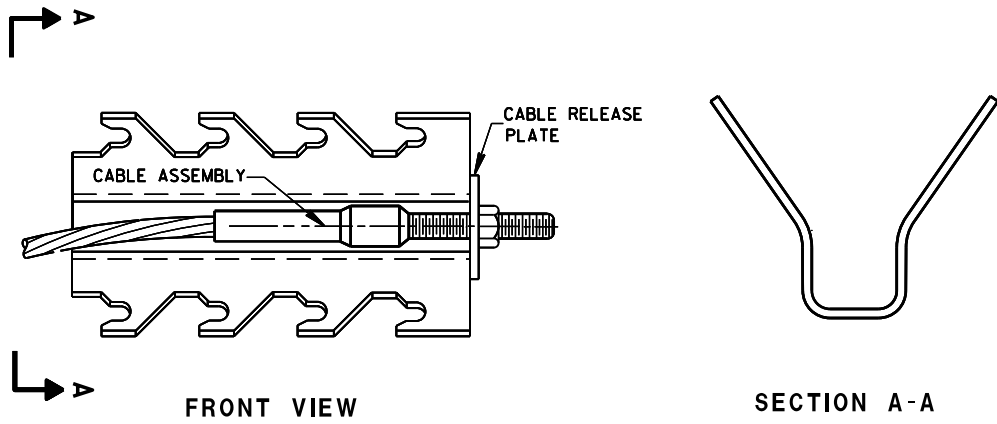
6

- S.D.D. 14 B 44-3a**

MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

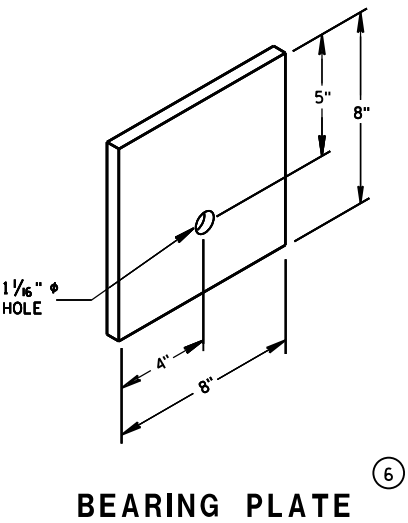


GENERIC GROUND STRUT (9) (H)

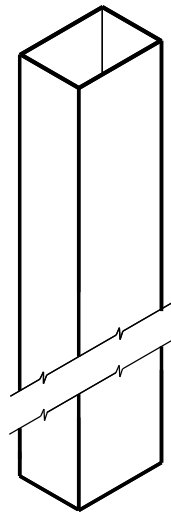


GENERIC ANCHOR CABLE BOX (8) (H)

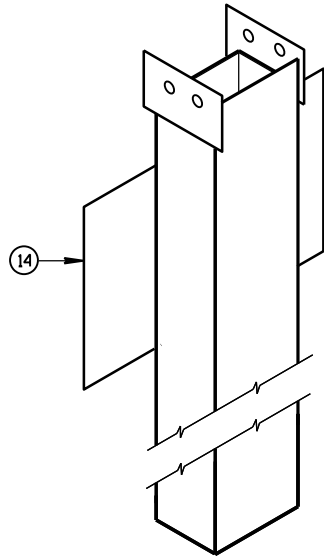
BILL OF MATERIALS	
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
(1)	UPPER POST NO.1 6" X 6" TUBE
(2)	LOWER POST NO.1
(3)	WOOD CRT
(4)	WOOD BLOCKOUT
(5)	PIPE SLEEVE
(6)	BEARING PLATE
(7)	BCT CABLE ASSEMBLY
(8)	ANCHOR CABLE BOX
(9)	GROUND STRUT
(10)	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
(11)	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
(12)	IMPACT HEAD
(13)	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)
(14)	SOIL PLATE
(15)	UPPER POST NO. 2
(16)	LOWER POST NO. 2



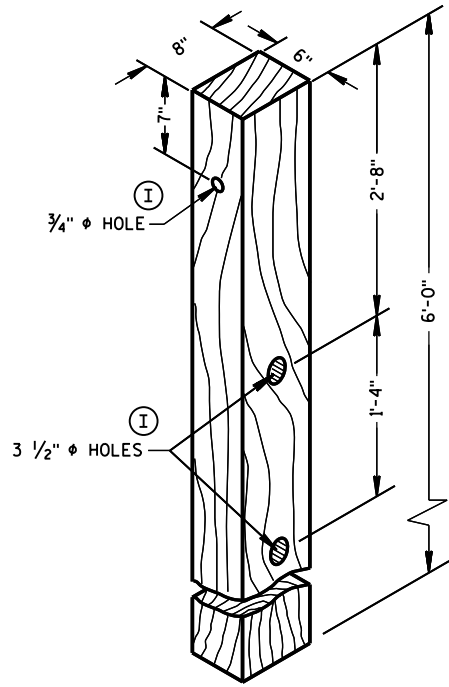
BEARING PLATE (6)



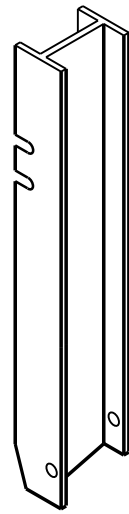
UPPER POST NO. 1⁽¹⁾



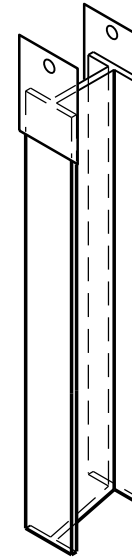
LOWER POST NO. 1⁽²⁾



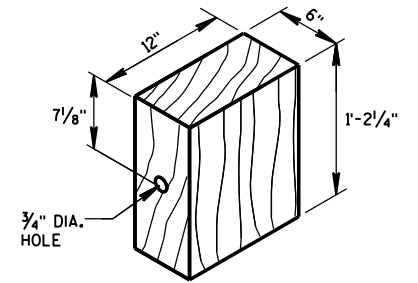
POSTS NUMBER 3-9
WOOD CRT POST⁽³⁾



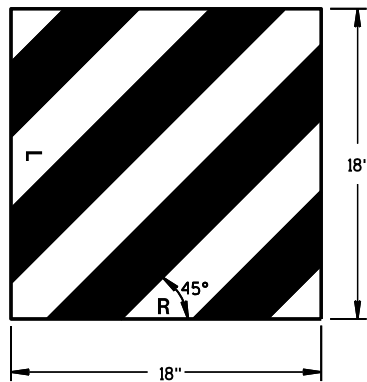
UPPER POST NO. 2⁽¹⁵⁾



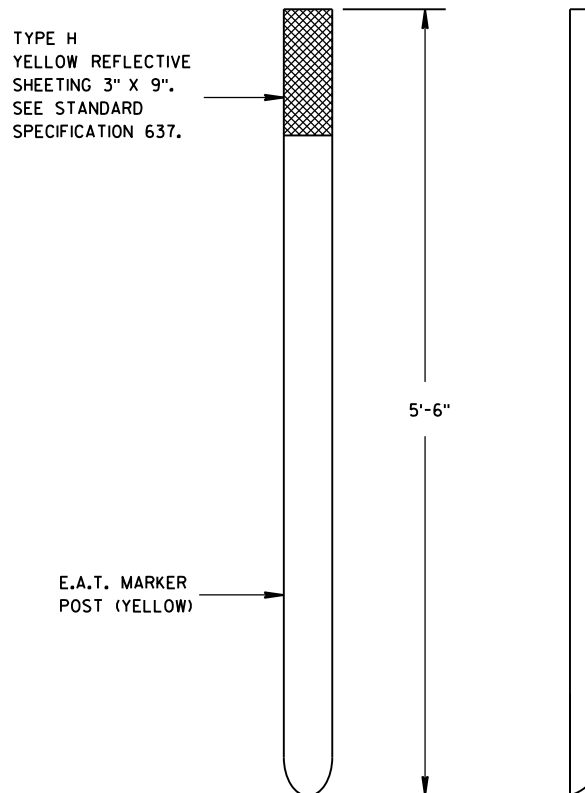
LOWER POST NO. 2⁽¹⁶⁾



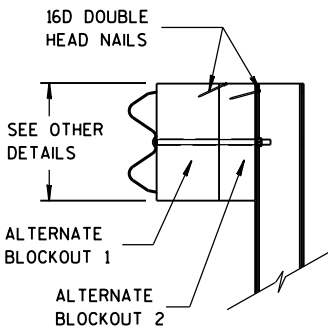
WOOD BLOCKOUT⁽⁴⁾
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



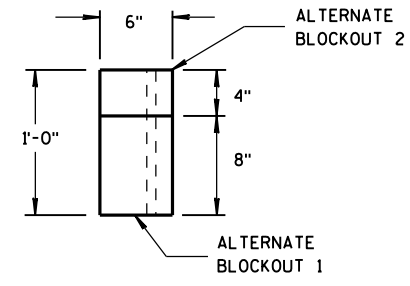
W5-59
REFLECTIVE SHEETING DETAIL^(H)



FRONT VIEW
SIDE VIEW
E.A.T. MARKER POST⁽¹³⁾



SIDE VIEW
ALTERNATE WOOD
BLOCKOUT DETAIL

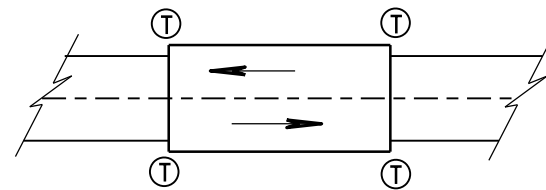


TOP VIEW

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

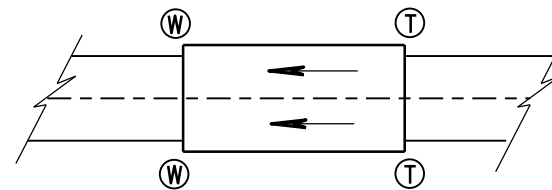
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

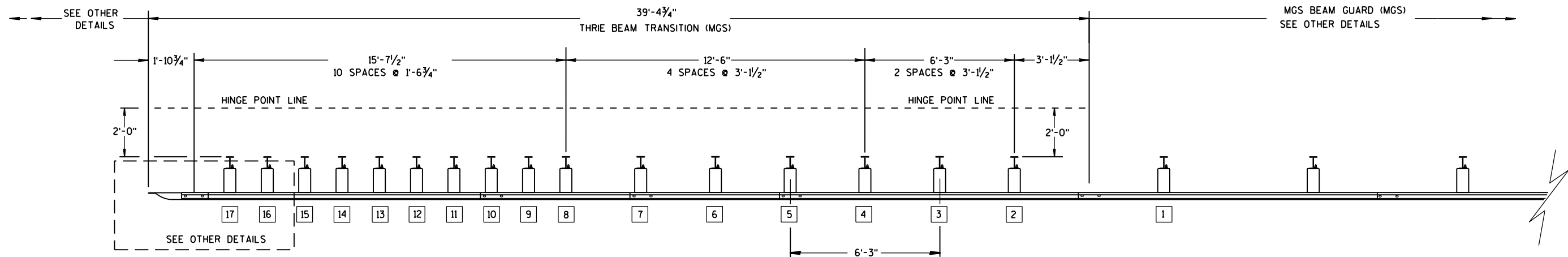
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

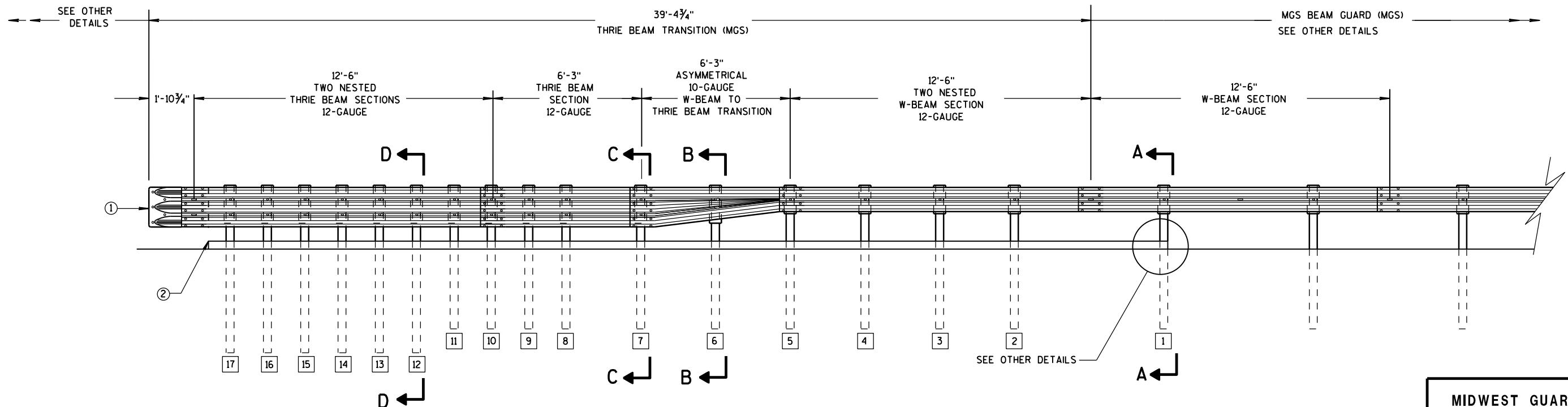
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

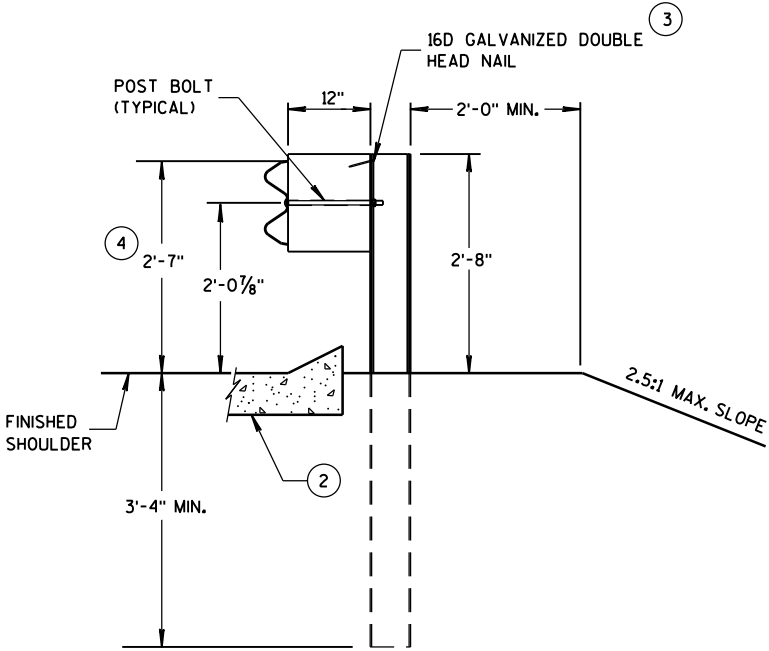
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

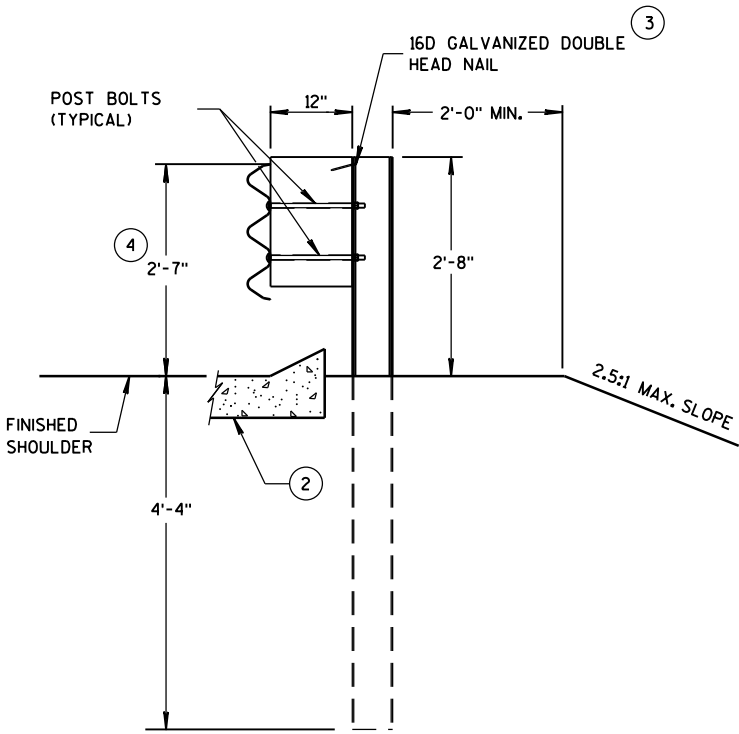
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

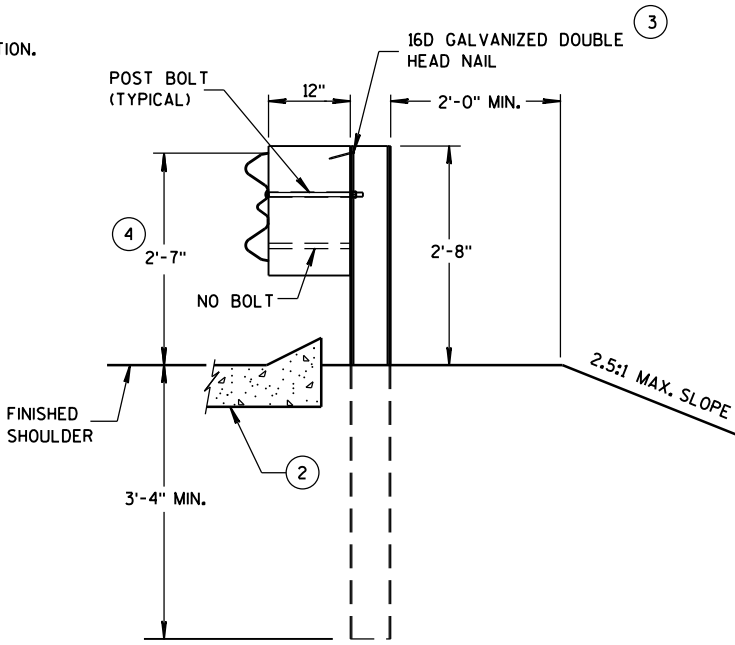
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



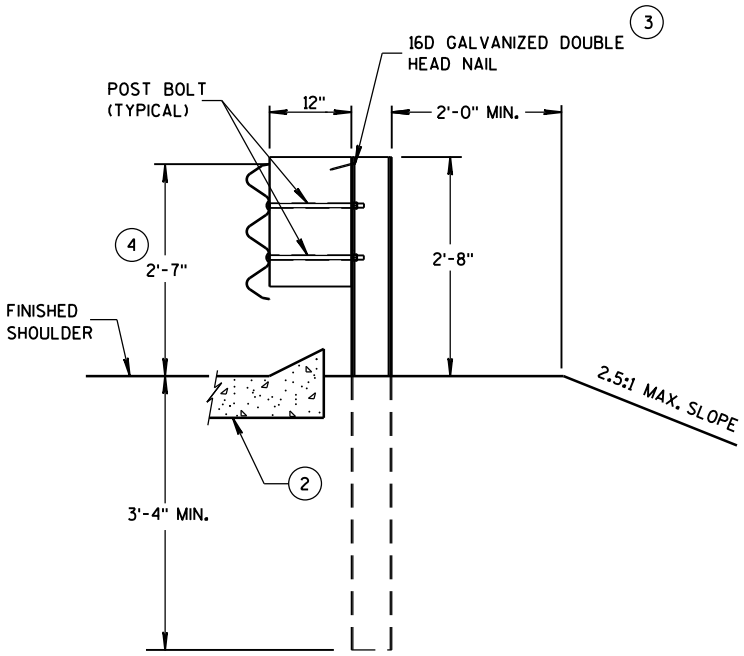
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

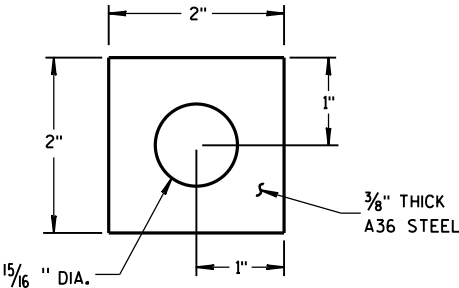
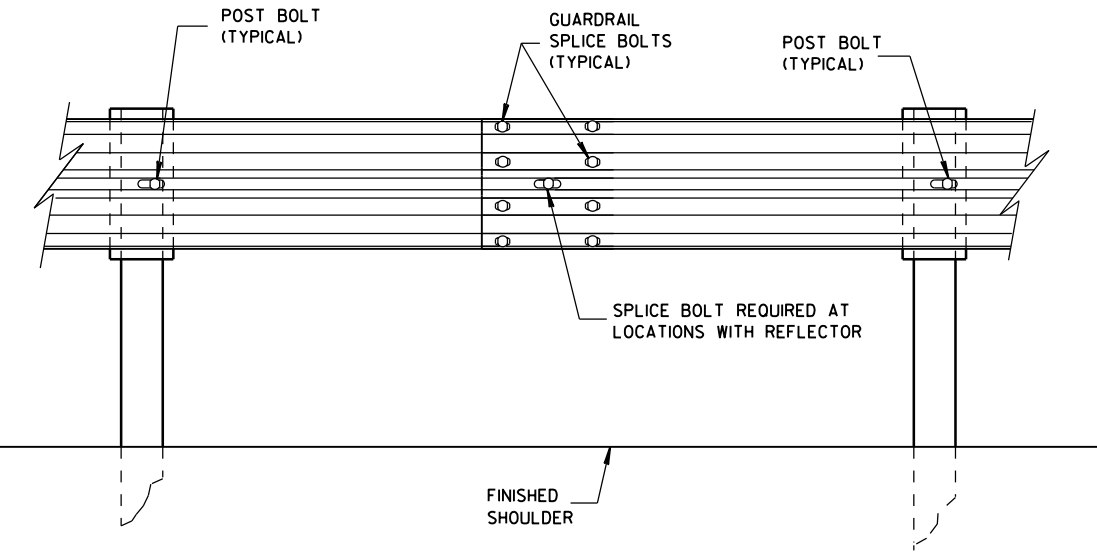
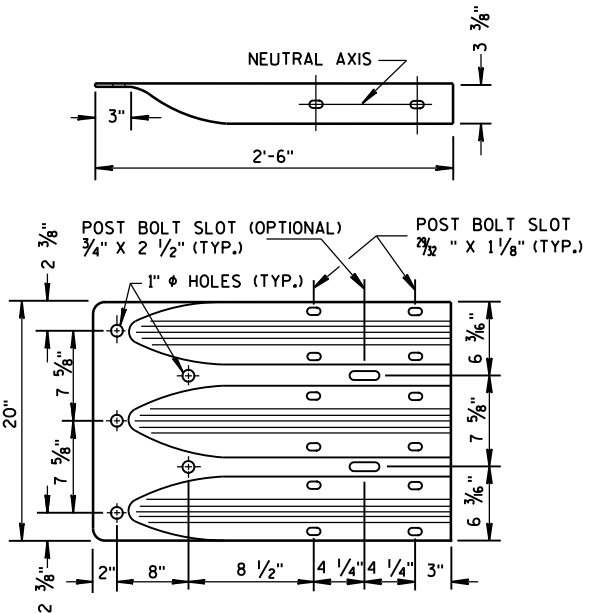


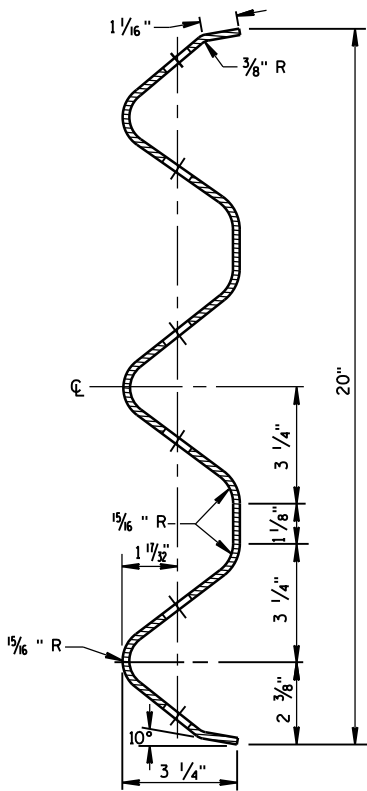
PLATE WASHER DETAIL



SPlice DETAIL



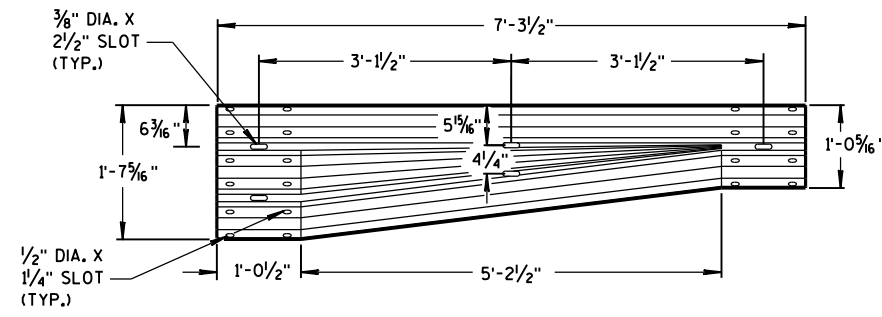
THRIE BEAM
TERMINAL CONNECTOR



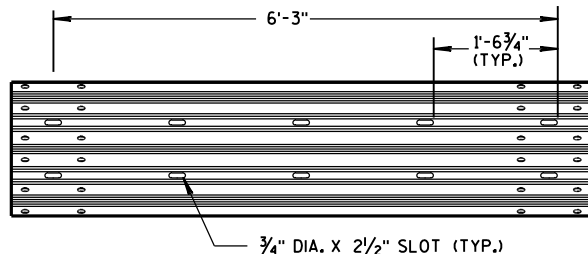
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

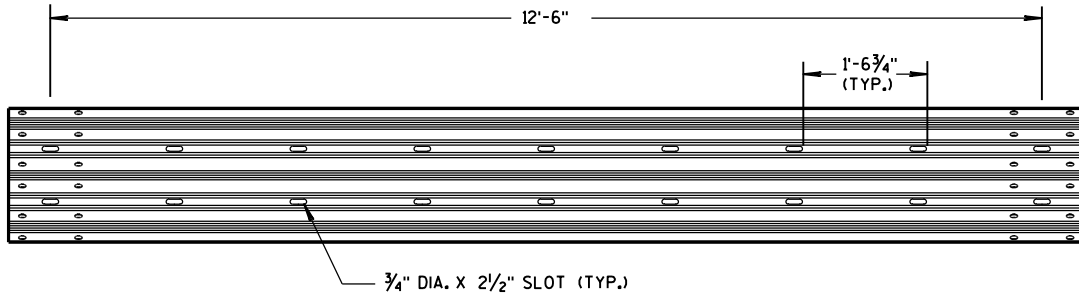
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



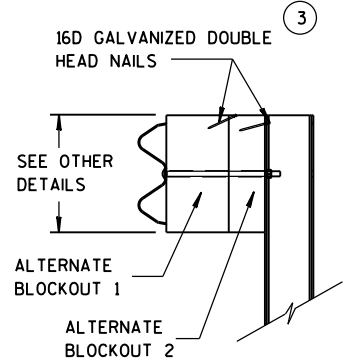
W-BEAM TO THRIE BEAM TRANSITION SECTION



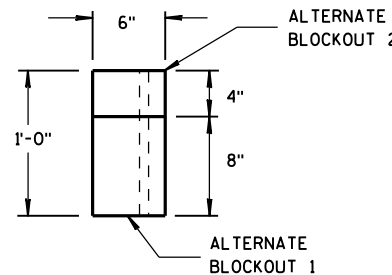
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

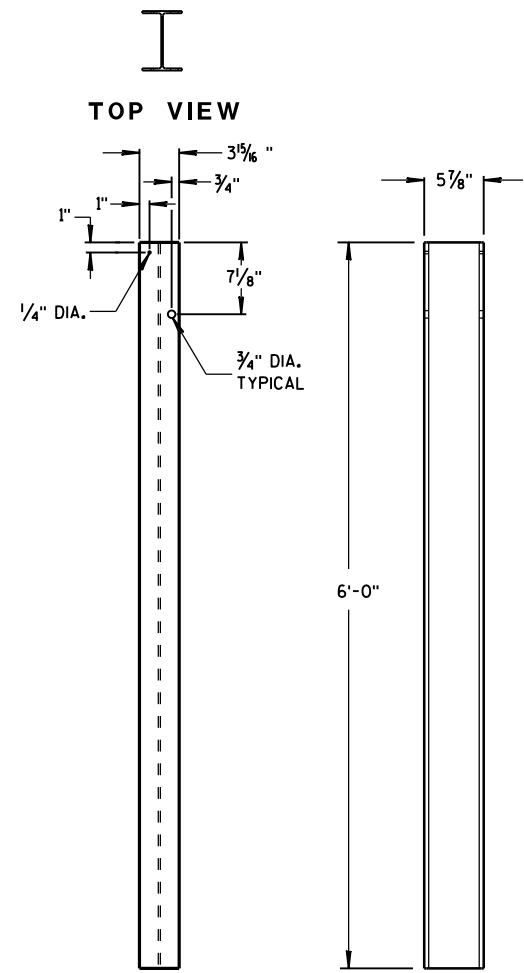


SIDE VIEW



TOP VIEW

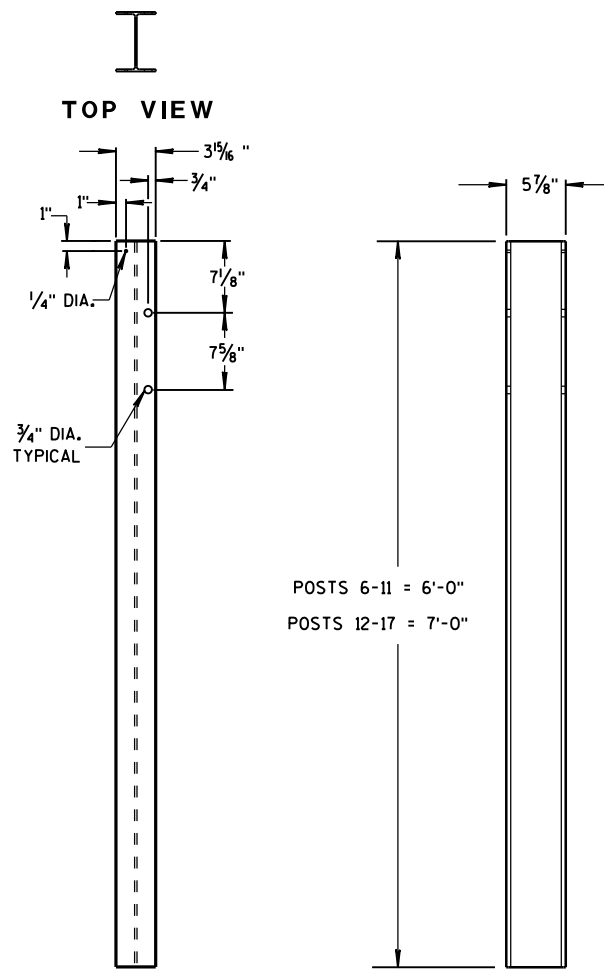
ALTERNATE WOOD BLOCKOUT DETAIL



FRONT VIEW

SIDE VIEW

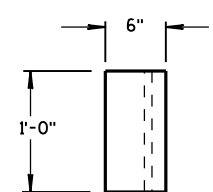
STEEL POSTS 1-5



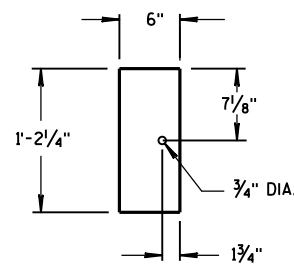
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17

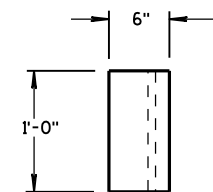


TOP VIEW

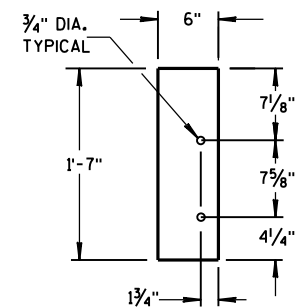


FRONT VIEW

BLOCKOUT POSTS 1-5



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

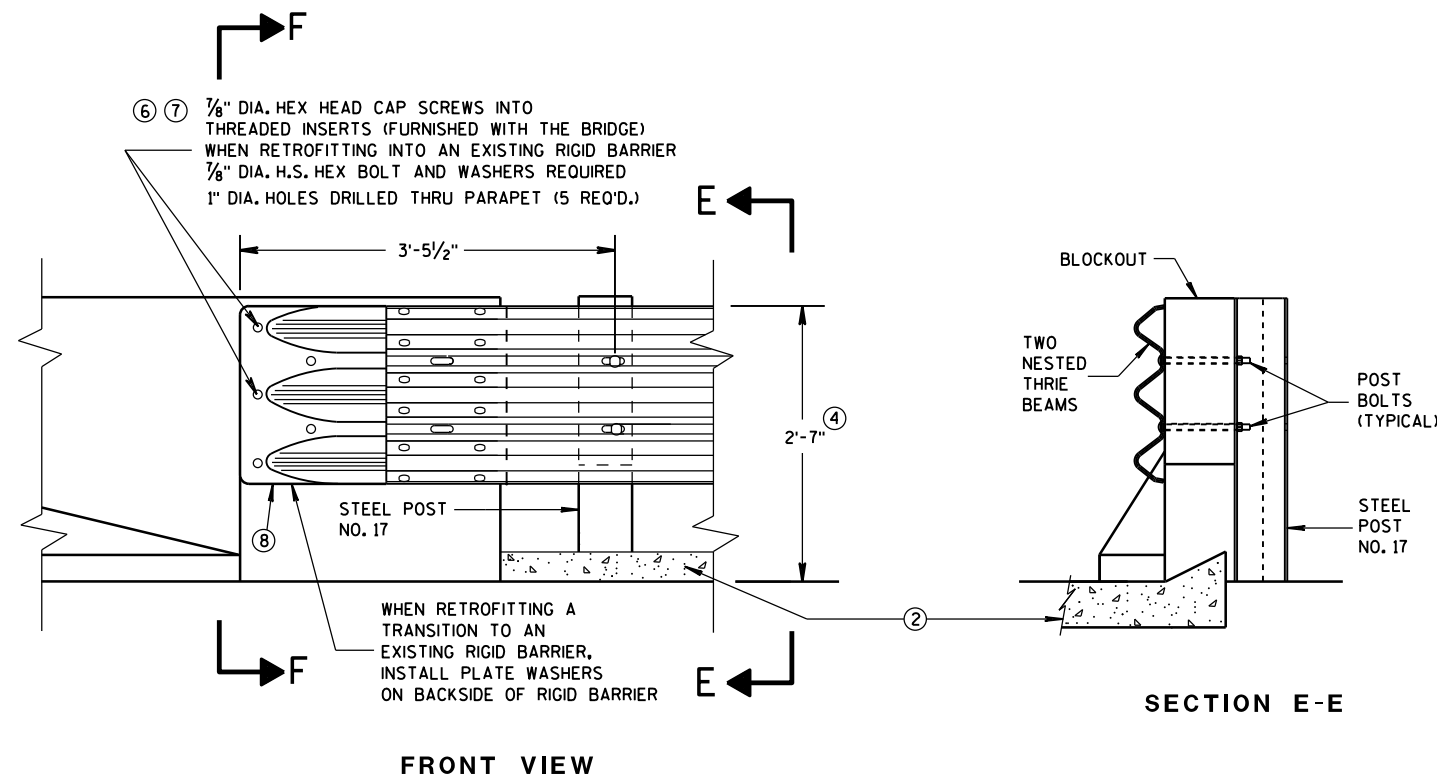
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

5 WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

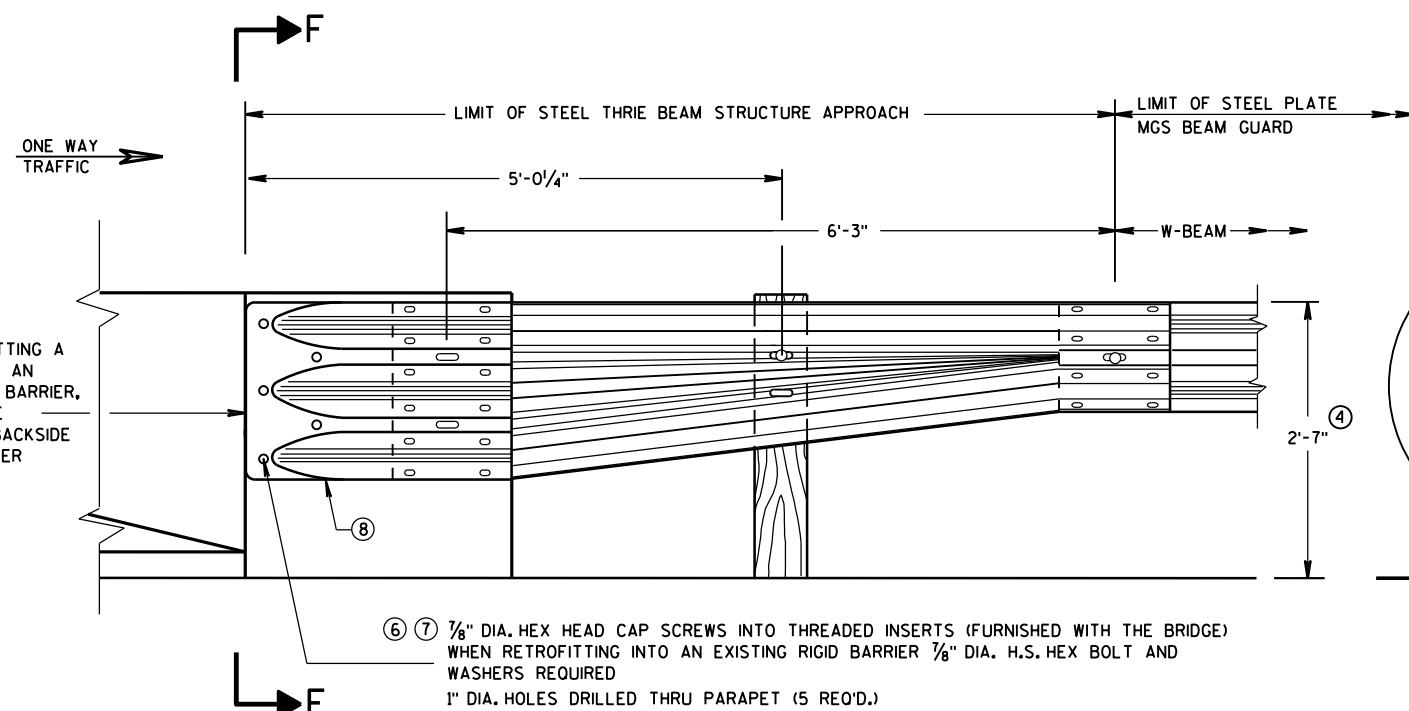
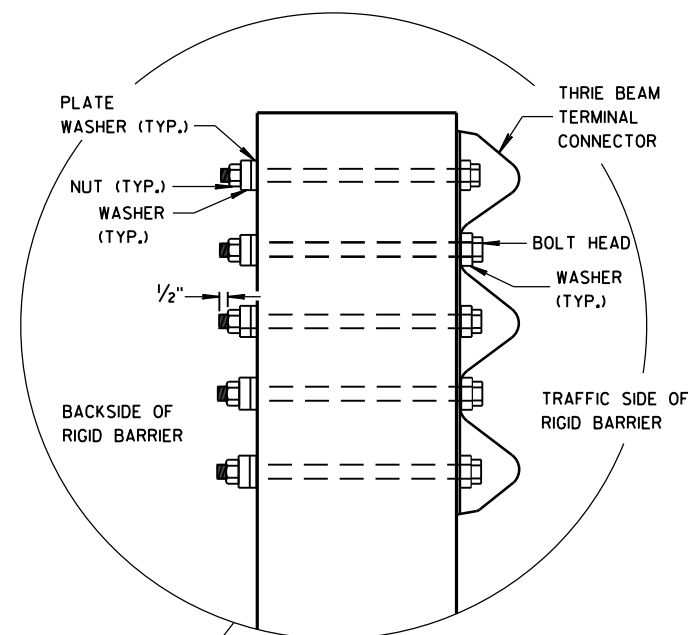
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



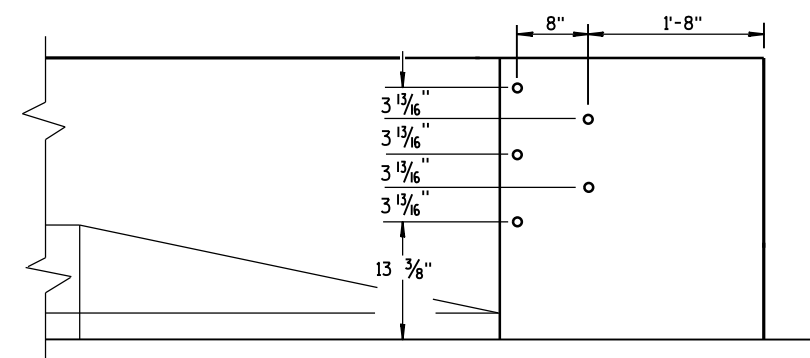
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

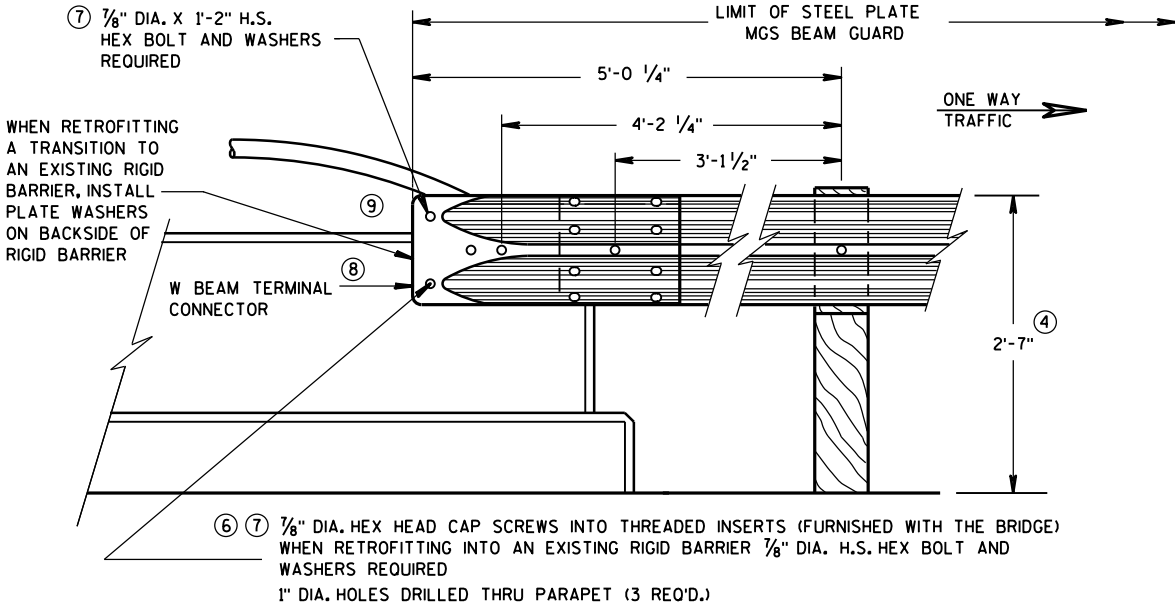
APPROVED
June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

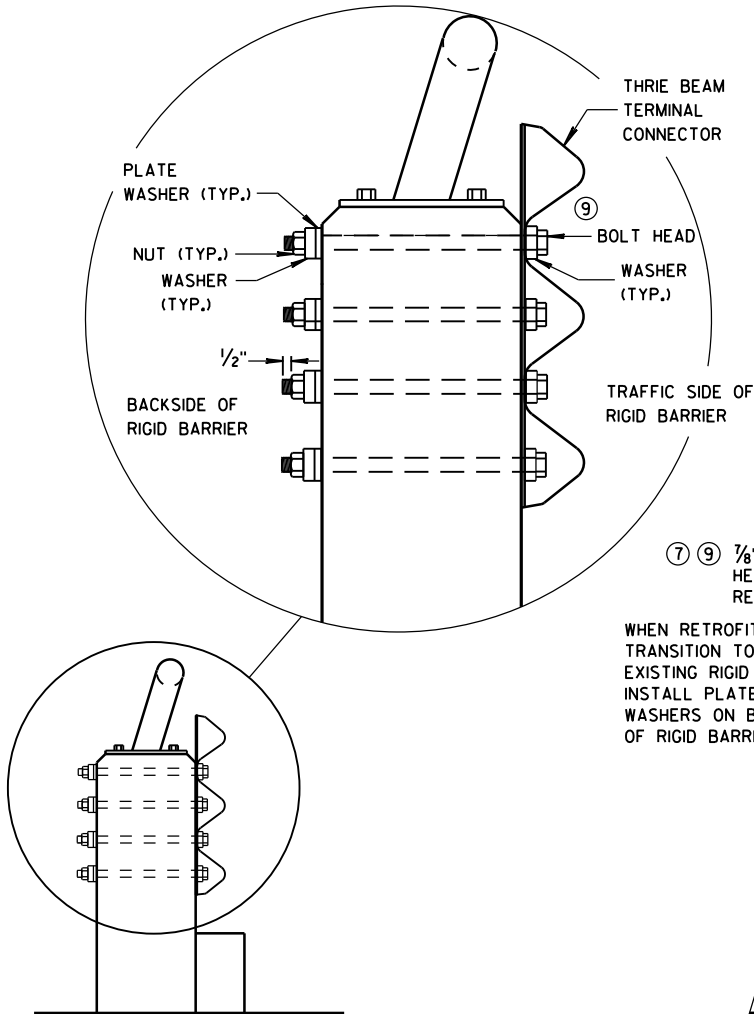
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

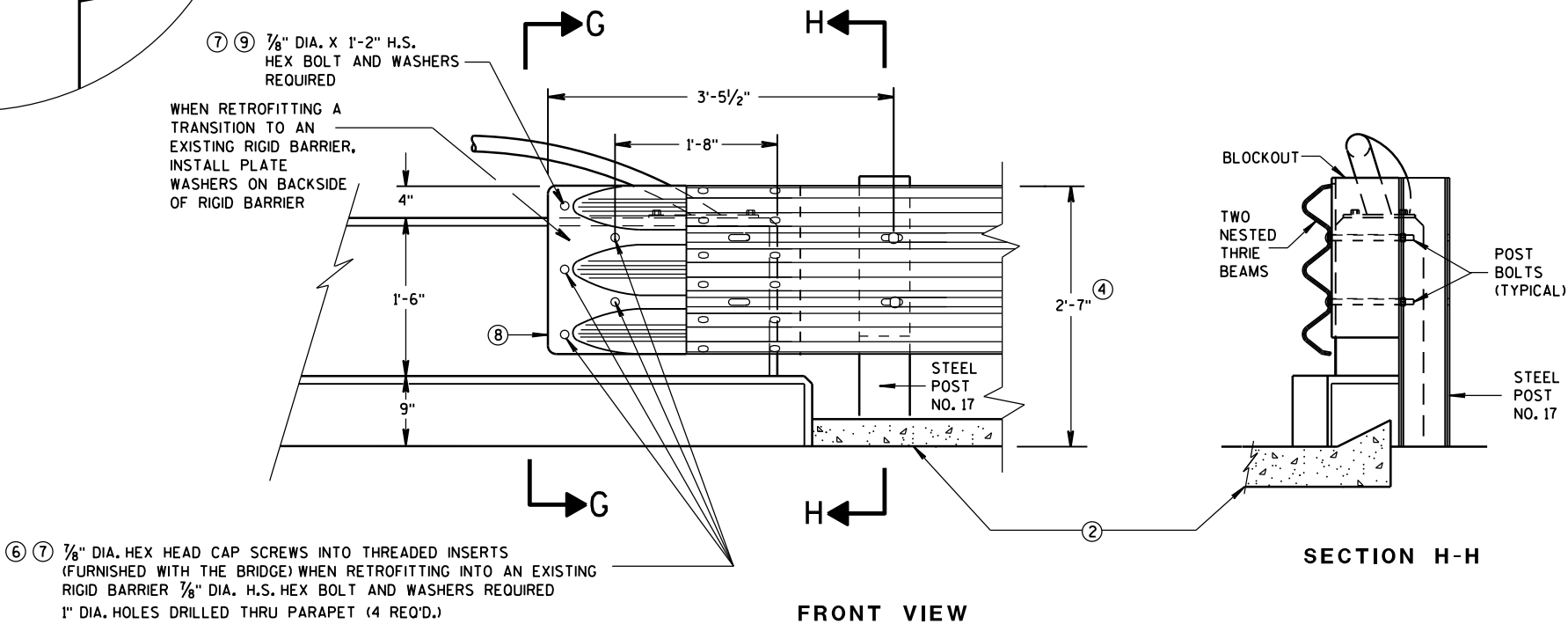
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



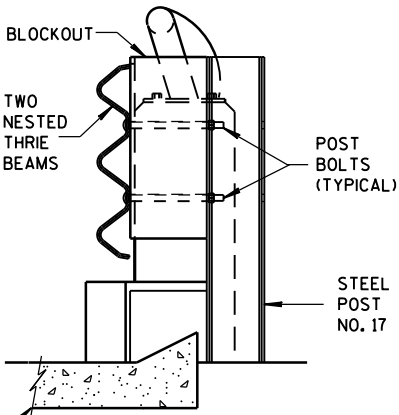
FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION G-G



FRONT VIEW
THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

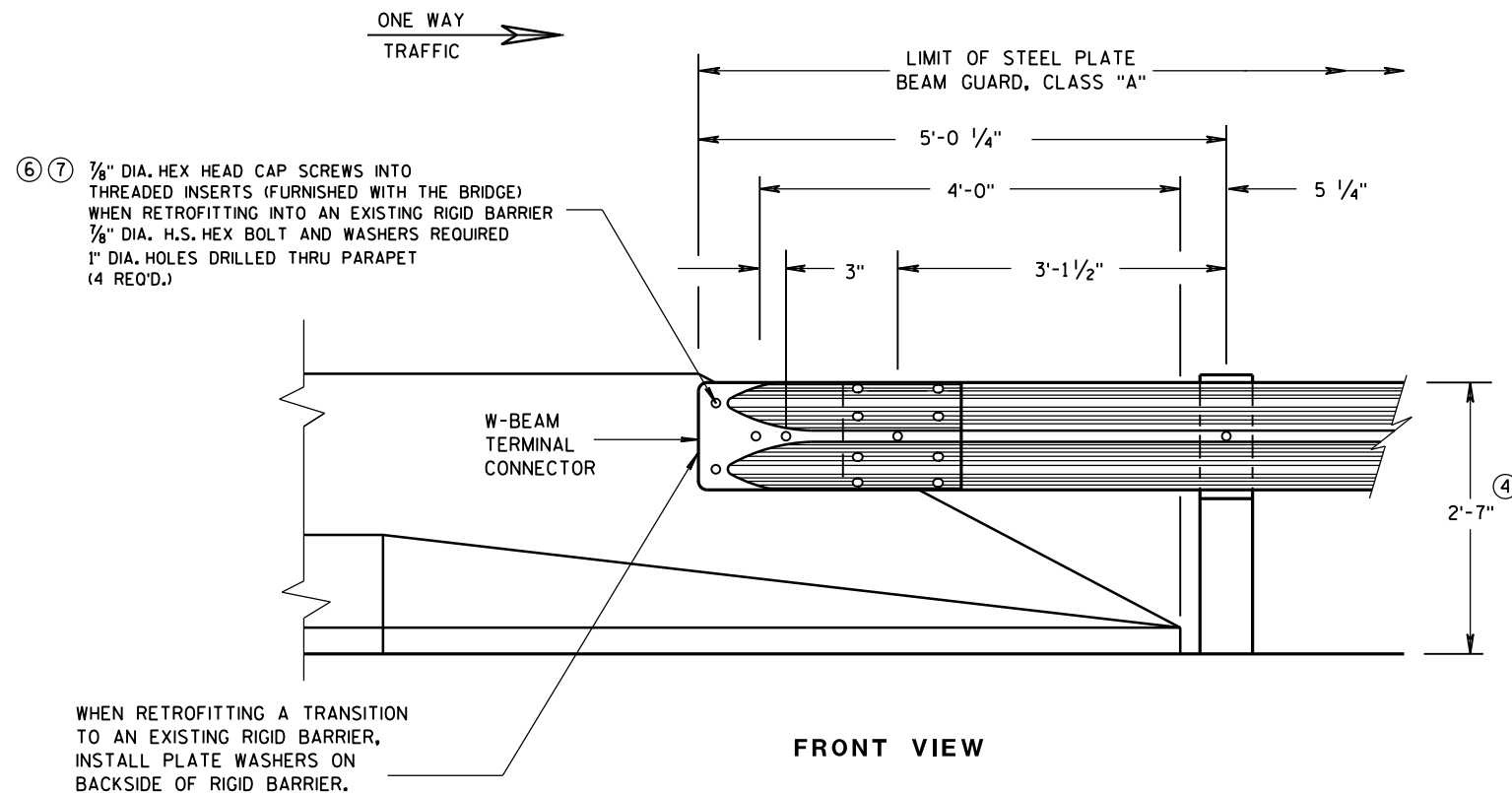


SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

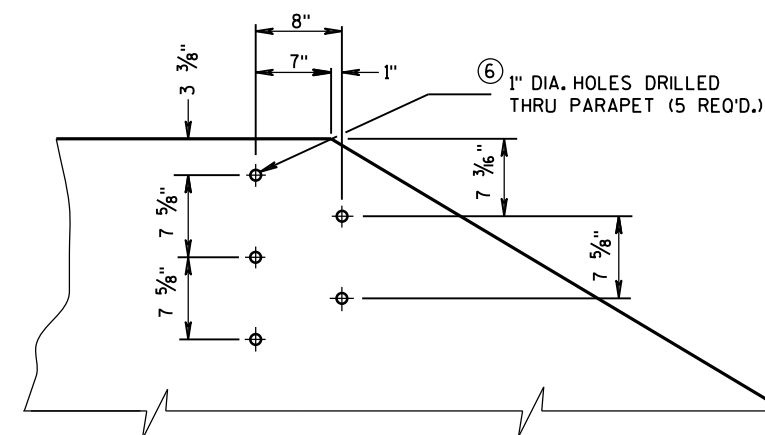
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

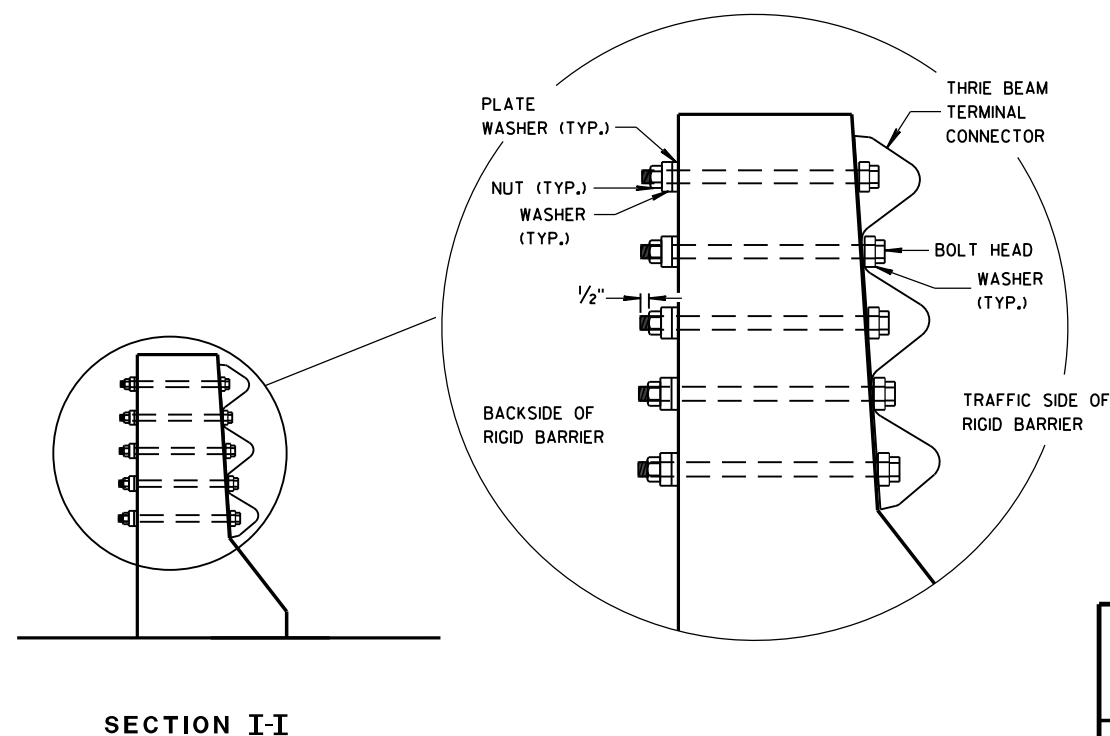
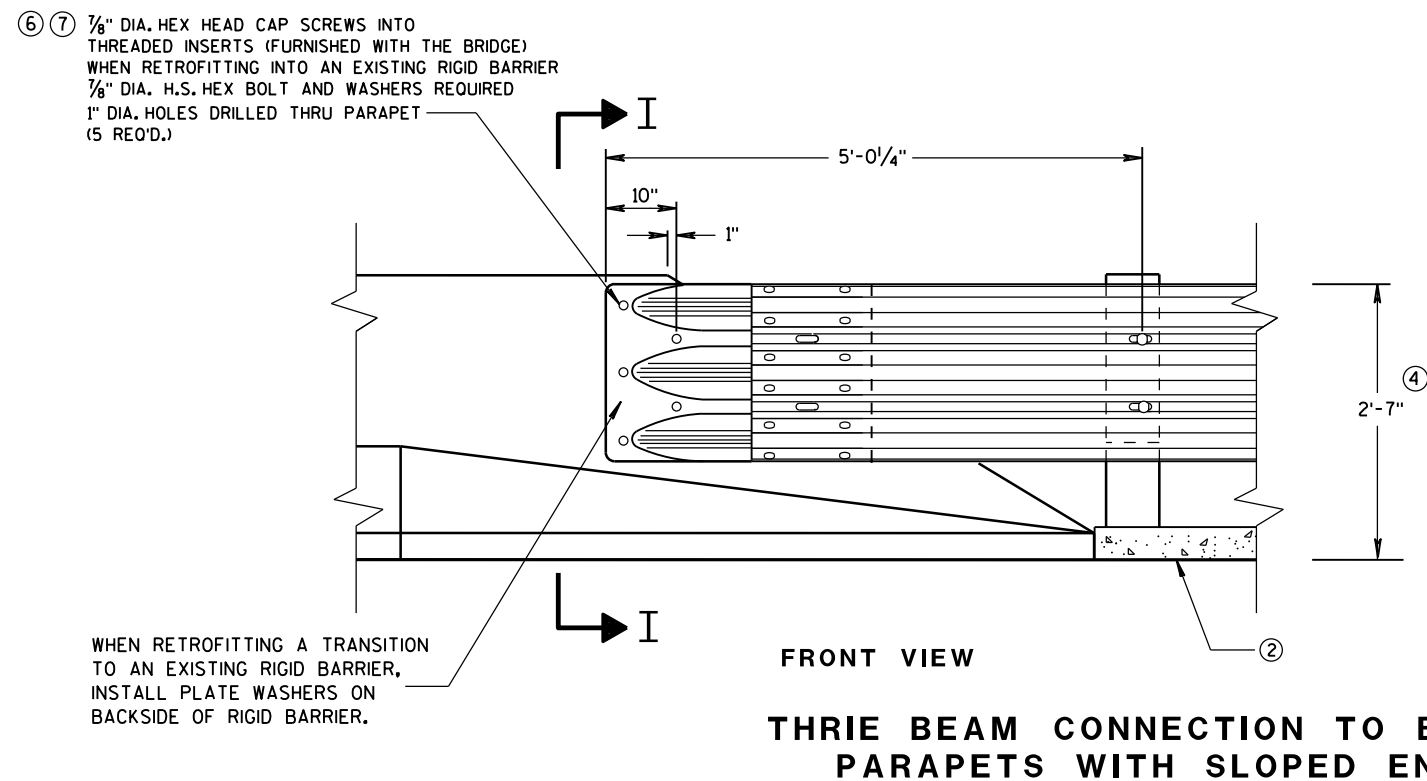


GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION

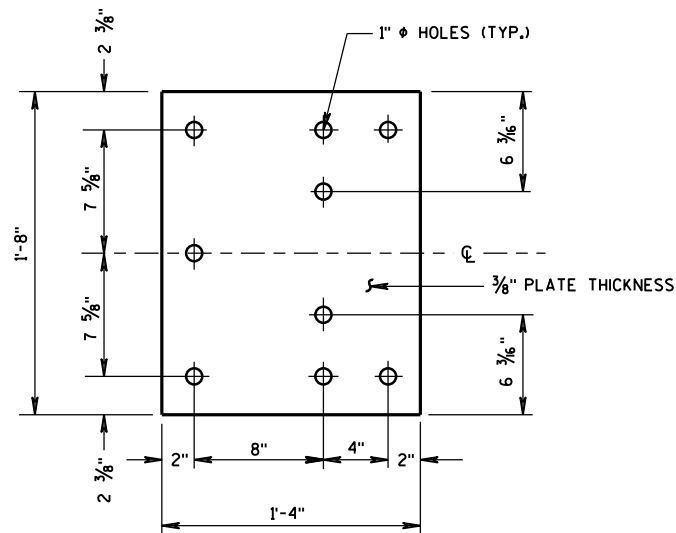


MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

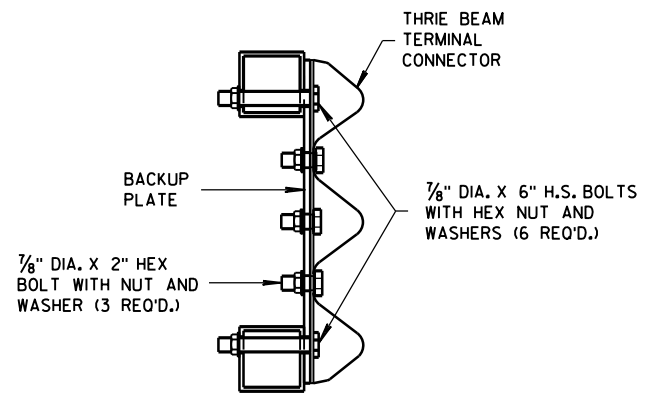
STATE OF WISCONSIN
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APPROVED
June, 2015
DATE
FHWA

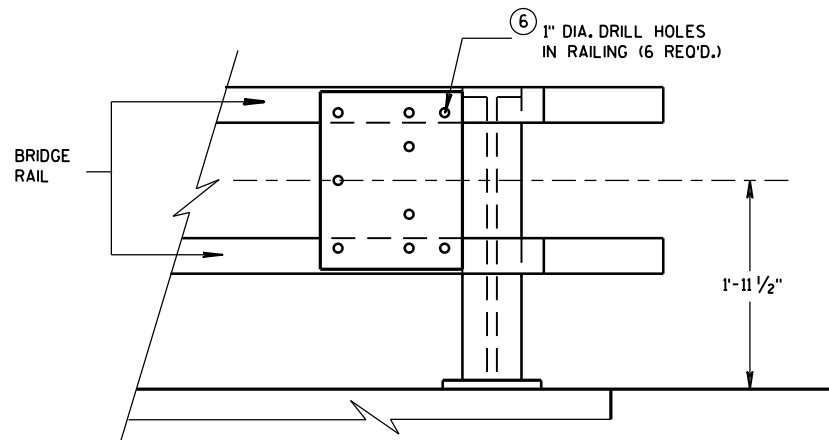
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



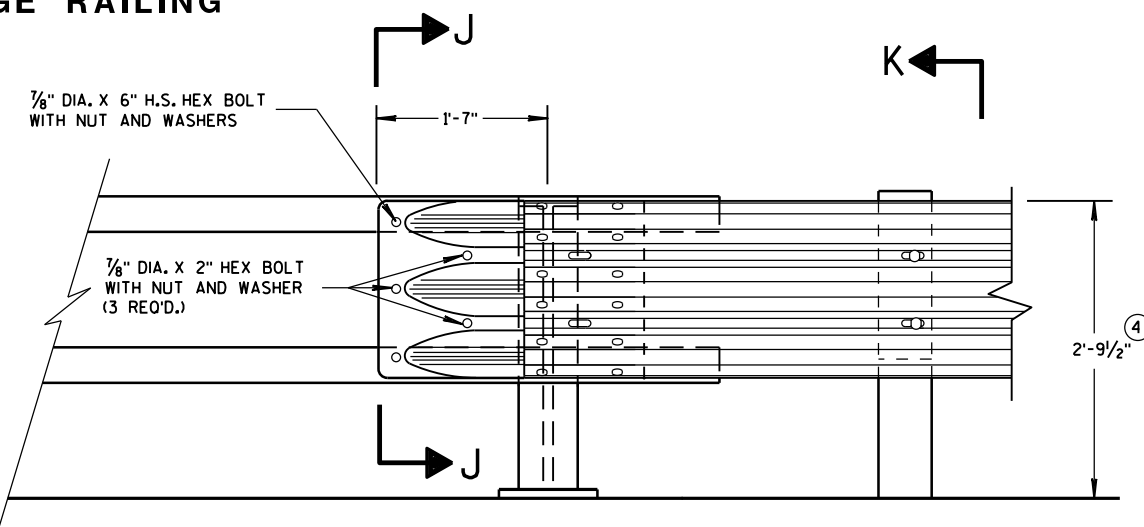
BACK-UP PLATE DETAIL



SECTION J-J

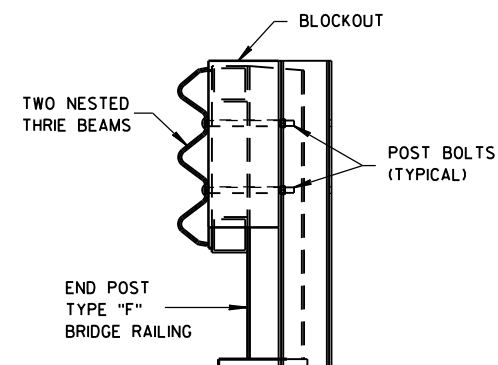


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

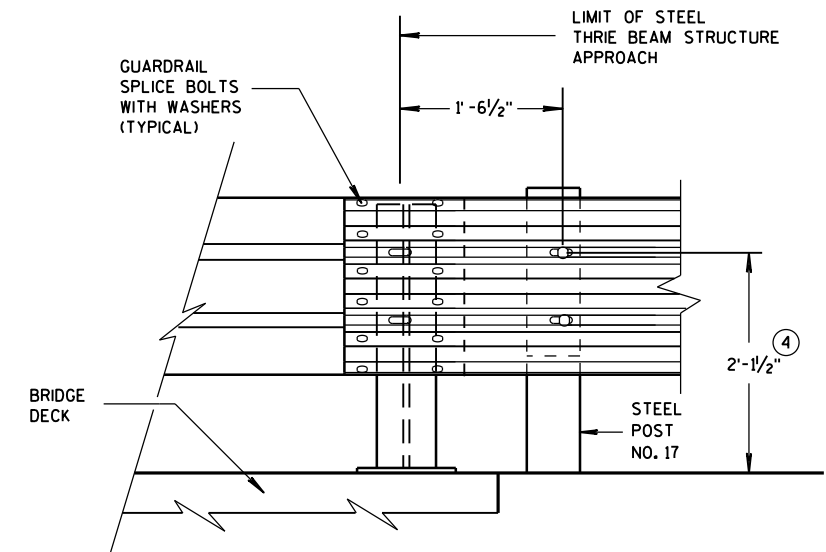
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

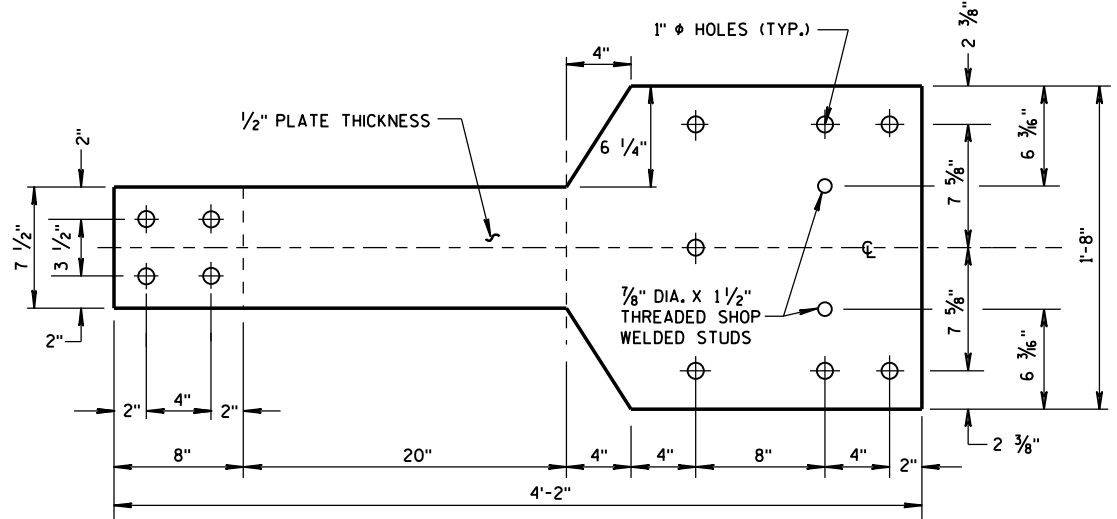
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

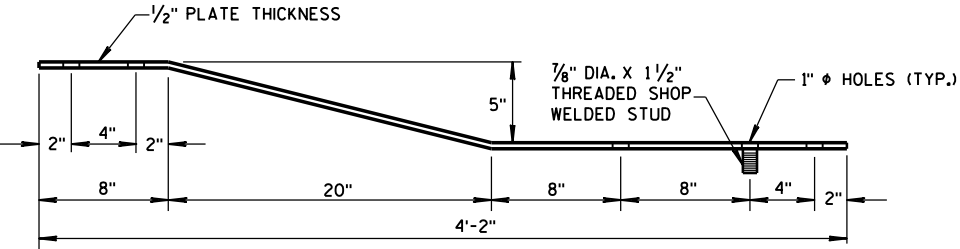
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.

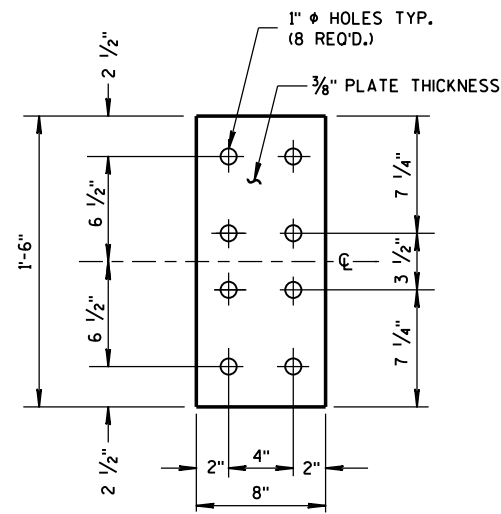


FRONT VIEW



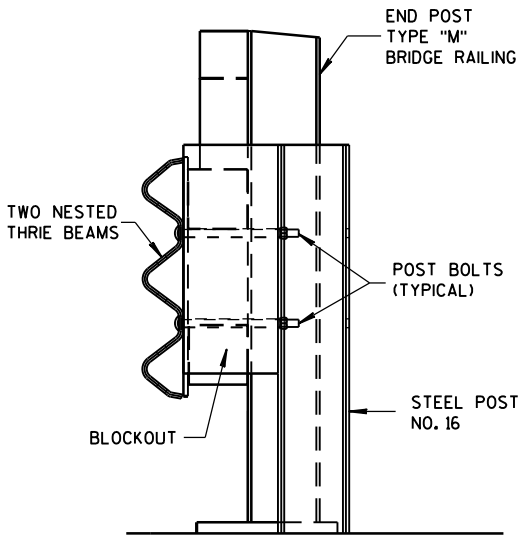
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

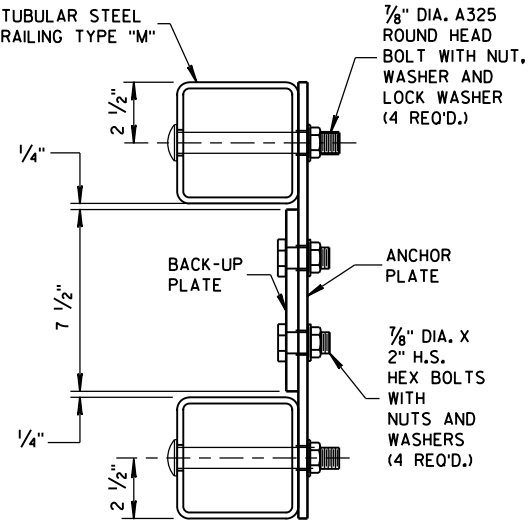


FRONT VIEW

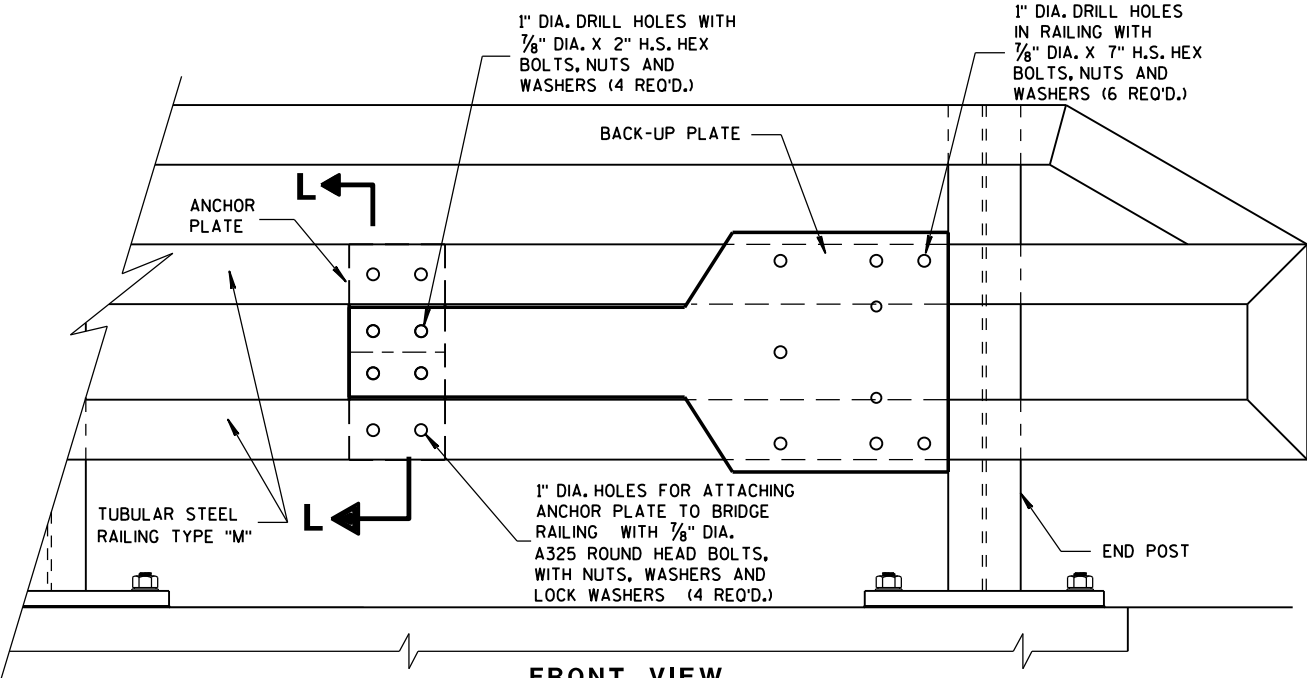
ANCHOR PLATE DETAIL, TYPE "M"



SECTION M-M

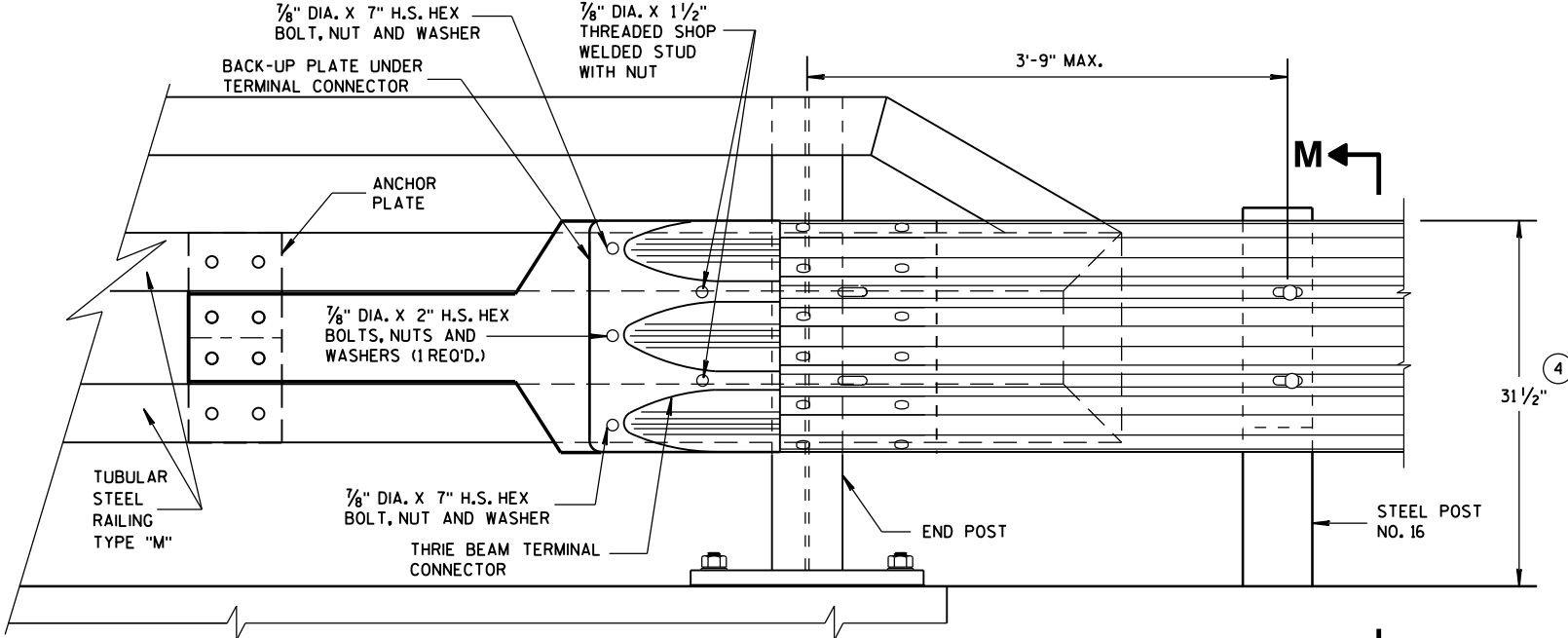


SECTION L-L

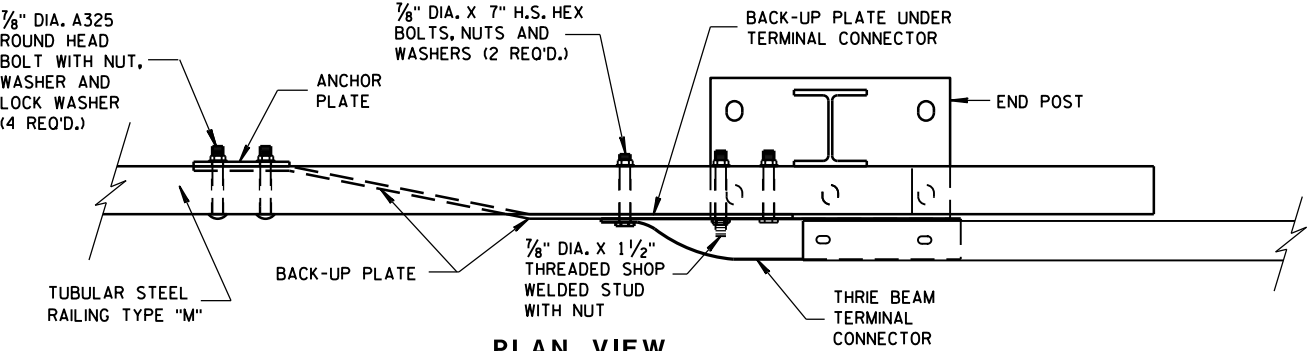


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

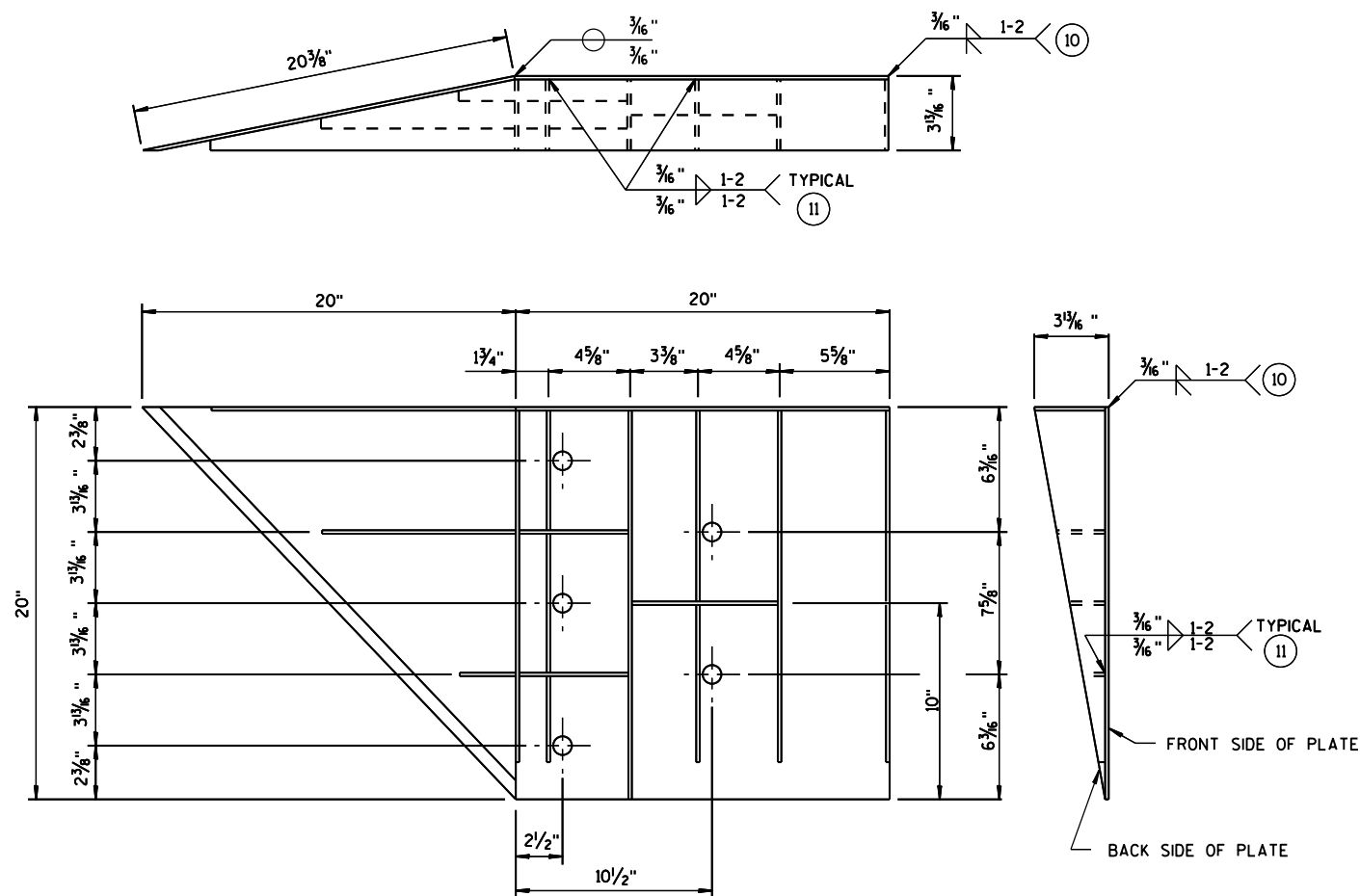
DATE

FHWA

/s/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER



WELDING INSTRUCTION

(VIEWED FROM BACK SIDE OF PLATE)

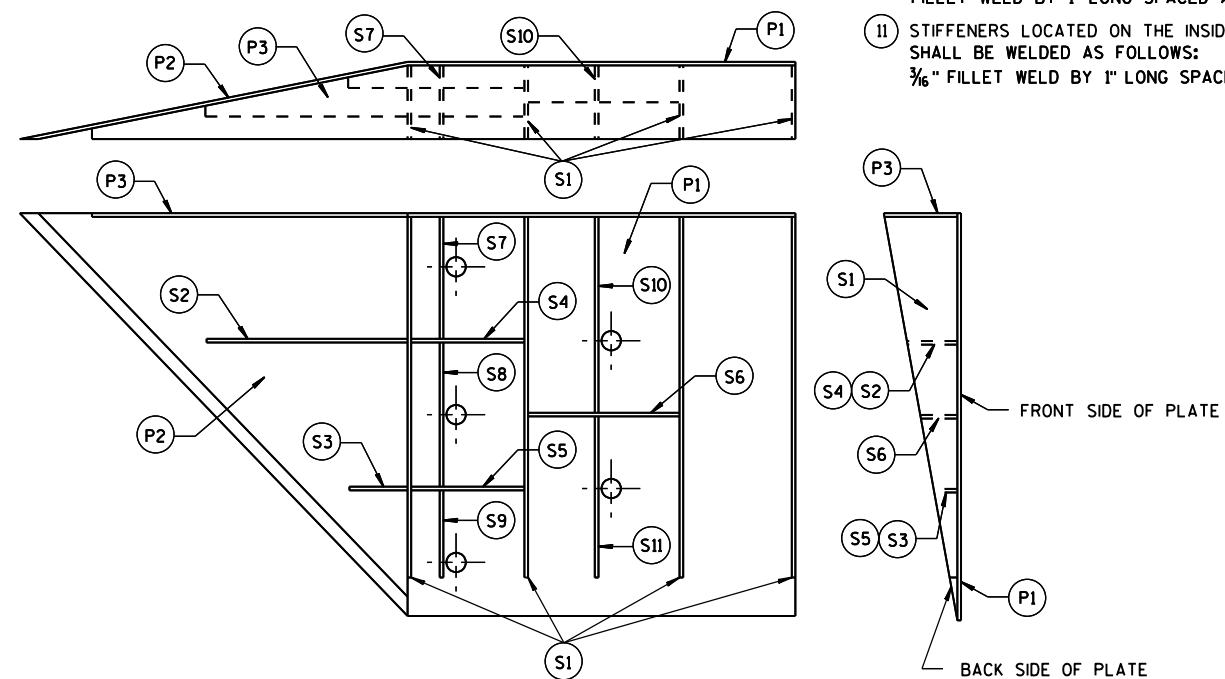


PLATE AND STIFFENER IDENTIFICATION

(VIEWED FROM BACK SIDE OF PLATE)

GENERAL NOTES

COVER PLATE PANELS ARE $\frac{3}{16}$ " THICK.

ALL STIFFENERS ARE $\frac{1}{4}$ " THICK.

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- (10) STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- (11) STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
 $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2".

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	$\frac{3}{16}$ "
P2	1		20" x 20" x $28\frac{3}{16}$ "	$\frac{3}{16}$ "
P3	1		39" x $3\frac{3}{8}$ " x 20" x $19\frac{3}{16}$ "	$\frac{3}{16}$ "
S1	4		$18\frac{1}{16}$ " x $3\frac{5}{8}$ " x $18\frac{3}{4}$ "	$\frac{1}{4}$ "
S2	1		$10\frac{1}{4}$ " x $2\frac{1}{16}$ " x $10\frac{3}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S3	1		3" x $1\frac{1}{16}$ " x $3\frac{1}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S4	1		$6\frac{1}{8}$ " x $2\frac{1}{16}$ "	$\frac{1}{4}$ "
S5	1		$6\frac{1}{8}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "
S6	1		$7\frac{3}{4}$ " x $1\frac{3}{4}$ "	$\frac{1}{4}$ "
S7	1		$2\frac{9}{16}$ " x 6" x $3\frac{3}{8}$ " x $5\frac{1}{8}$ "	$\frac{1}{4}$ "
S8	1		$1\frac{1}{32}$ " x $7\frac{1}{2}$ " x $2\frac{1}{2}$ " x $7\frac{3}{8}$ "	$\frac{1}{4}$ "
S9	1		$6\frac{1}{16}$ " x $6\frac{3}{16}$ " x $1\frac{1}{32}$ "	$\frac{1}{4}$ "
S10	1		$1\frac{1}{8}$ " x $9\frac{7}{8}$ " x $3\frac{3}{8}$ " x $9\frac{1}{16}$ "	$\frac{1}{4}$ "
S11	1		$8\frac{1}{2}$ " x $8\frac{3}{4}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "

SINGLE SLOPE CONNECTION PLATE

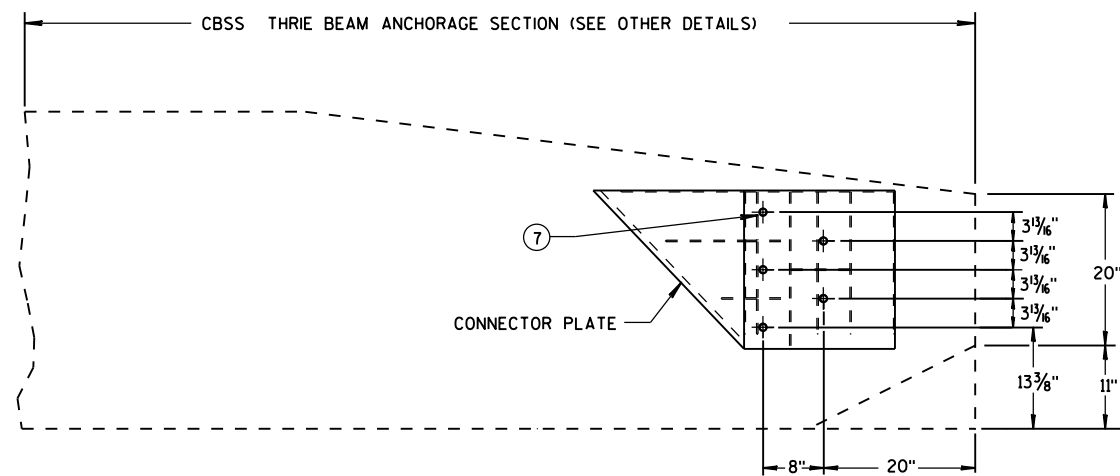
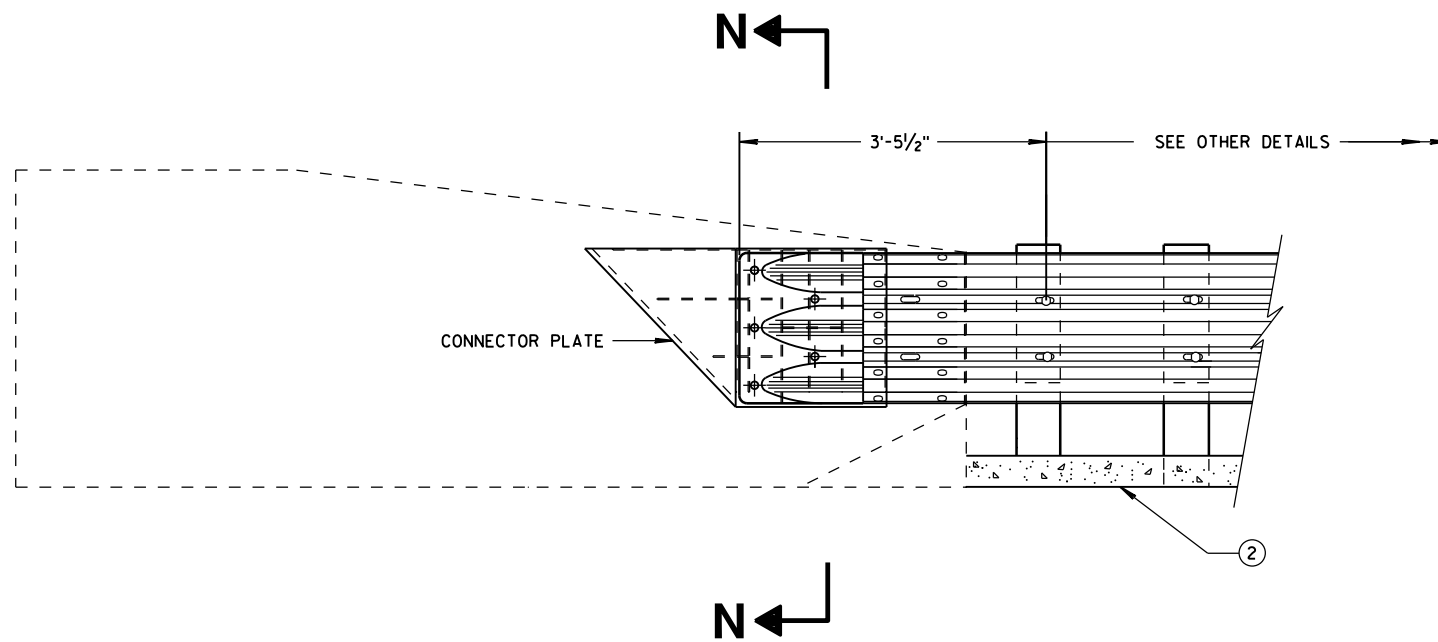
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



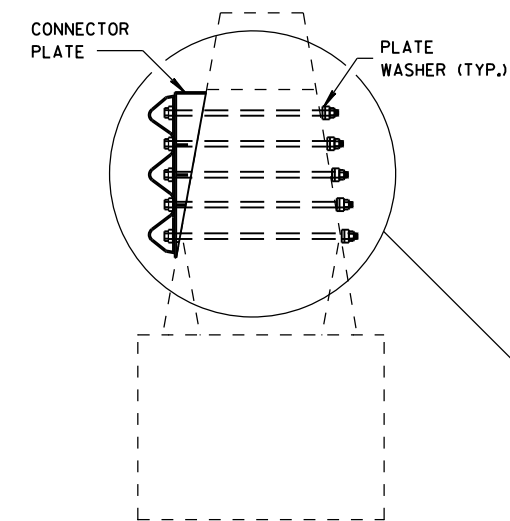
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

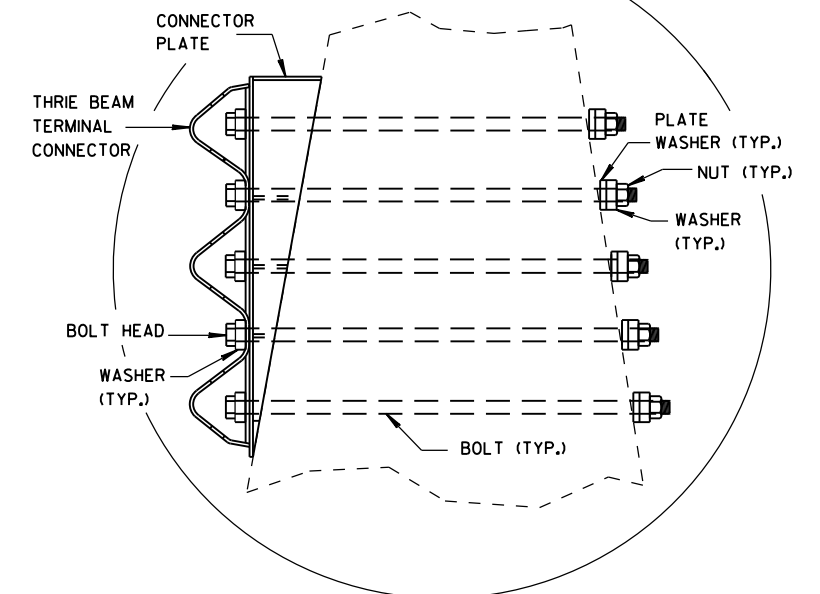
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015

DATE

FHWA

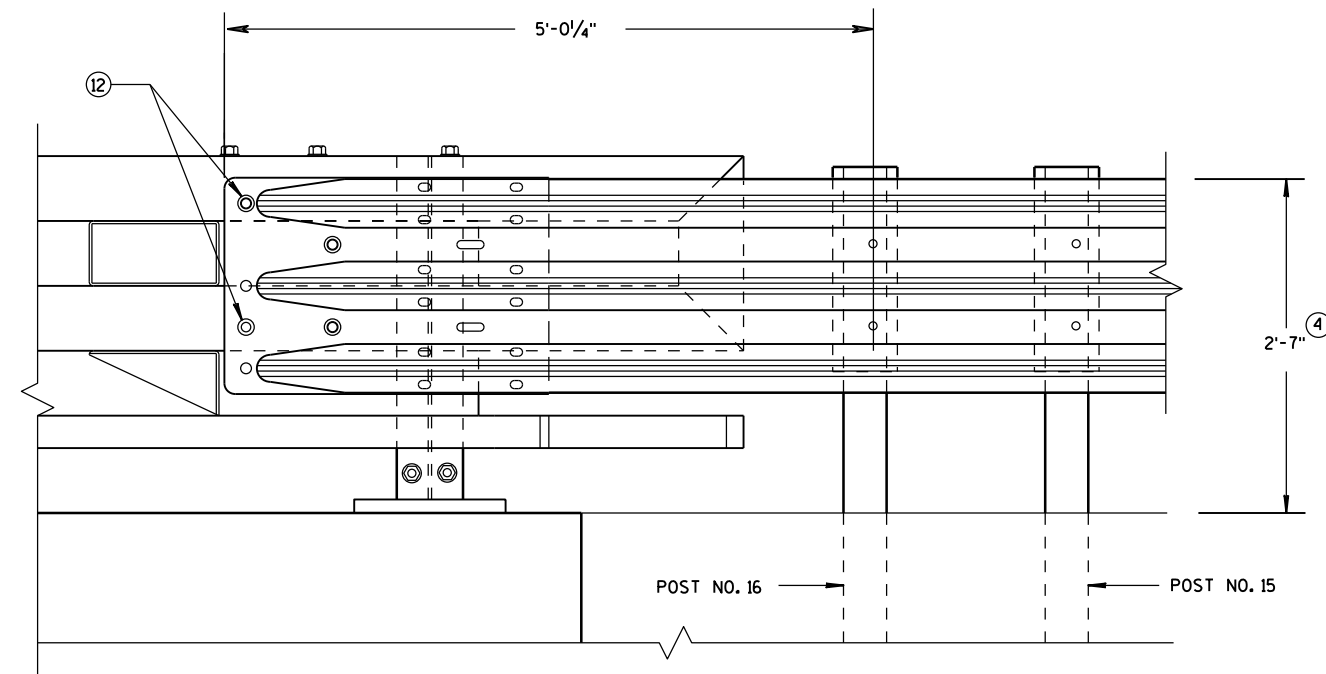
/s/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

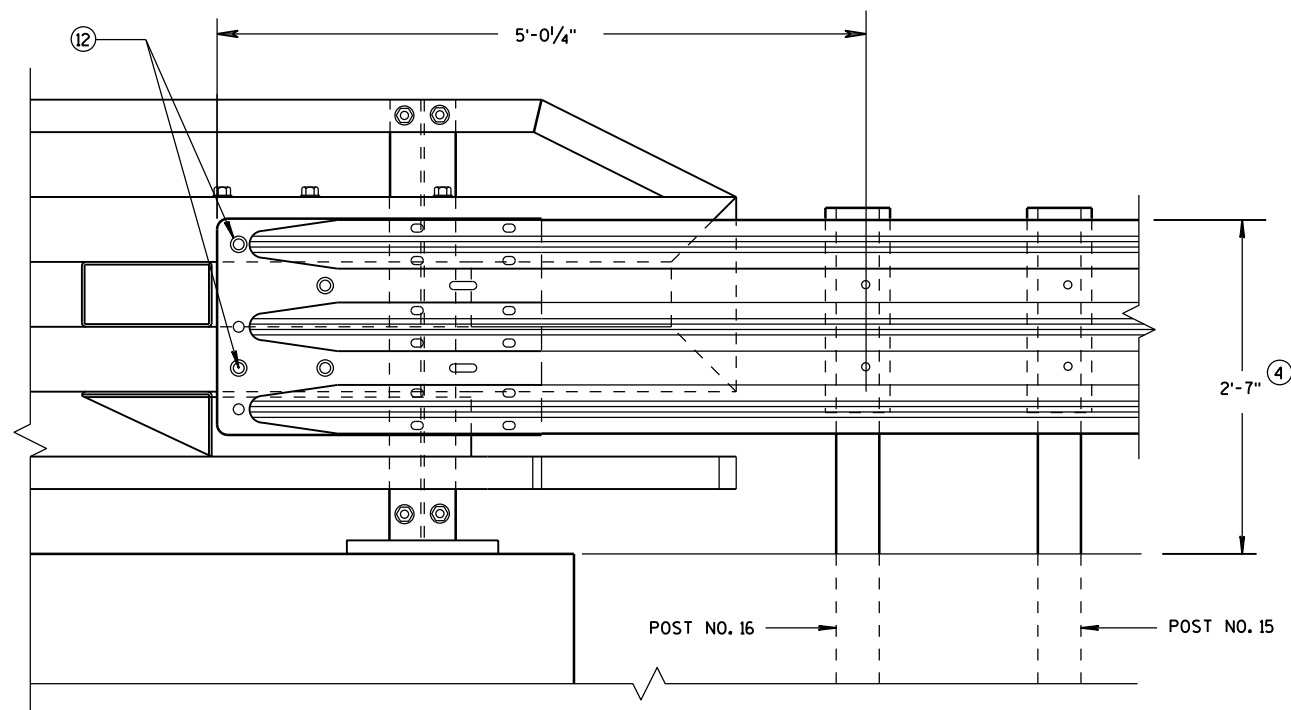
④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST

THRIE BEAM RAIL ATTACHMENT



ELEVATION OF DETAIL AT NY4 END POST

THRIE BEAM RAIL ATTACHMENT

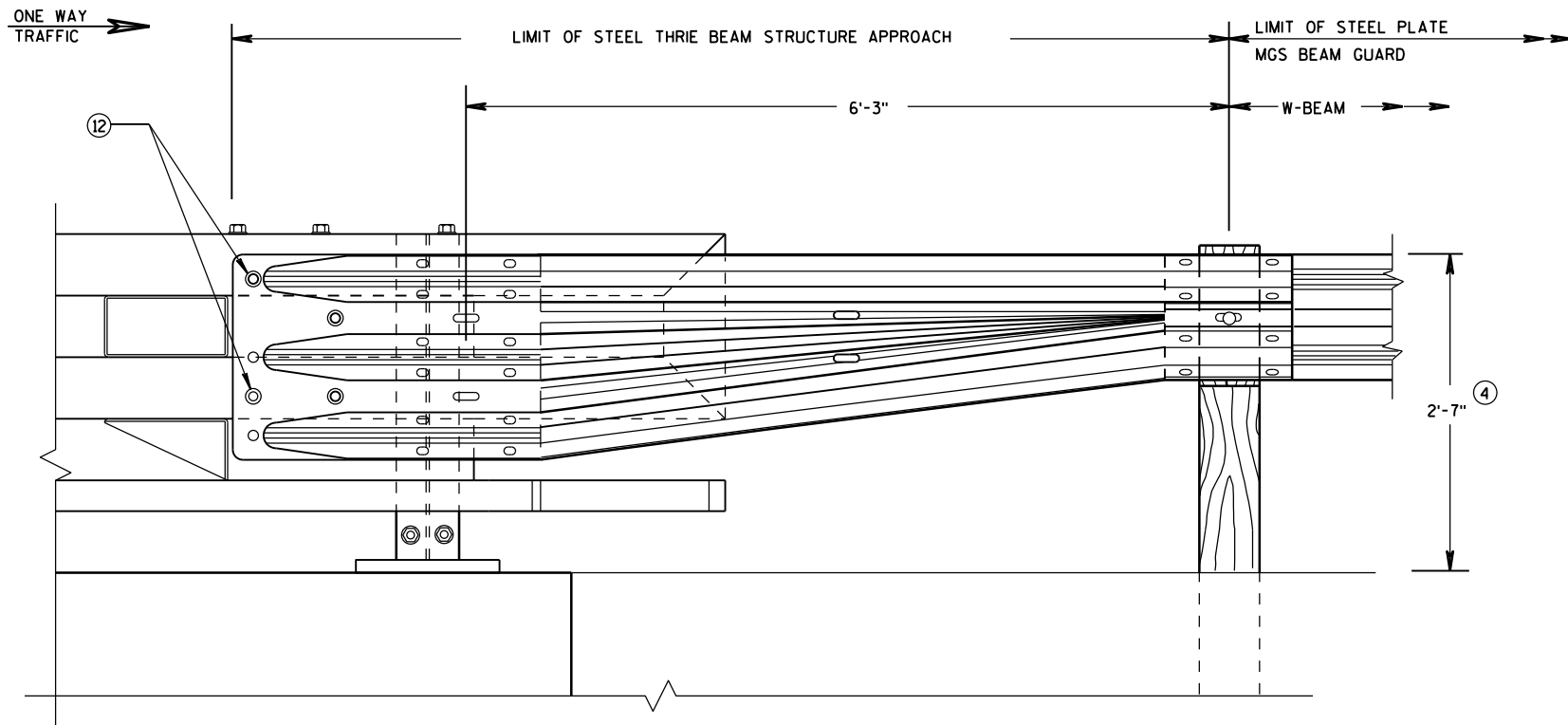
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015

DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

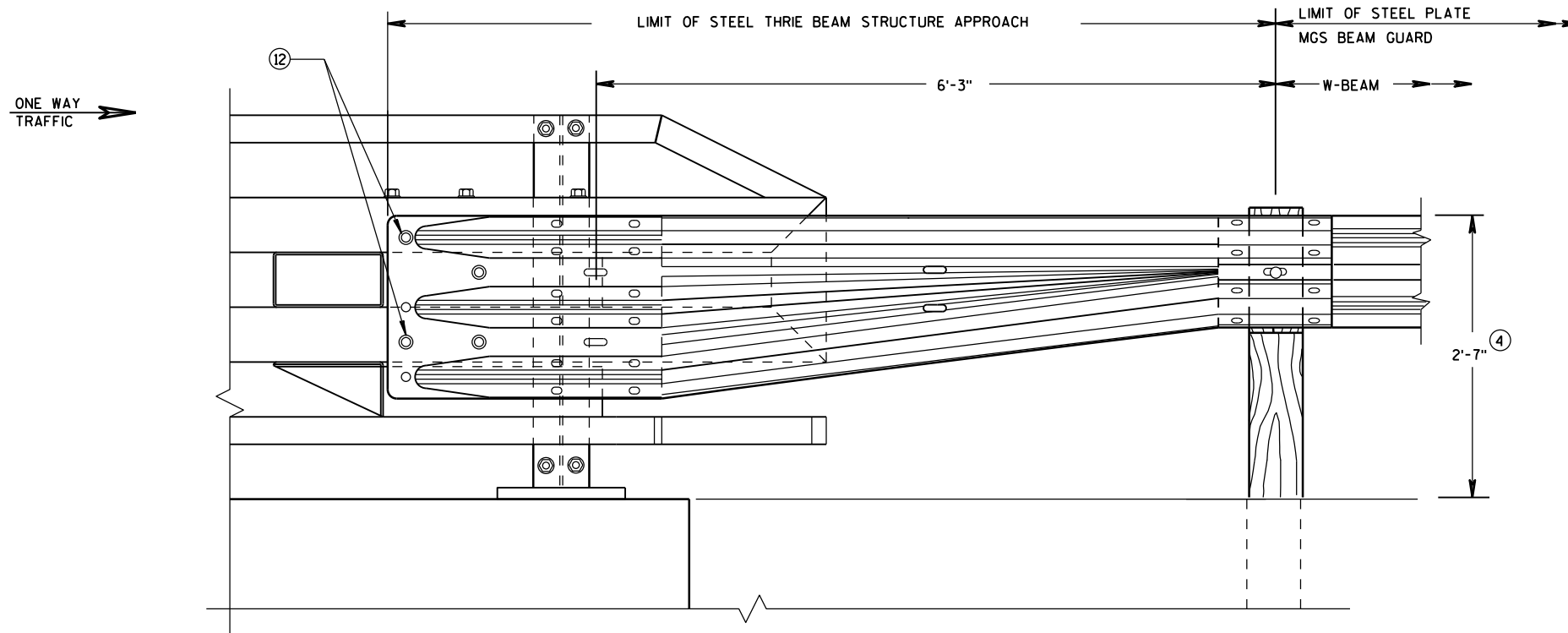


FRONT VIEW

**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY3"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



FRONT VIEW

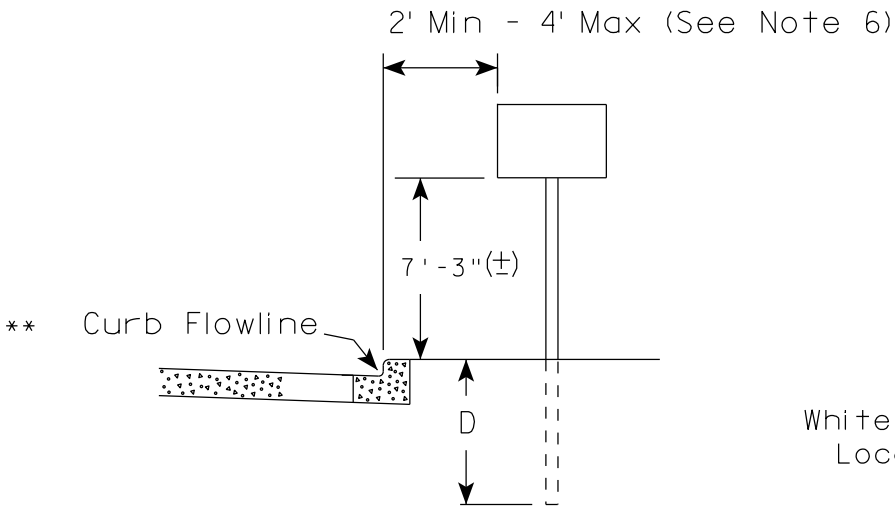
**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY4"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

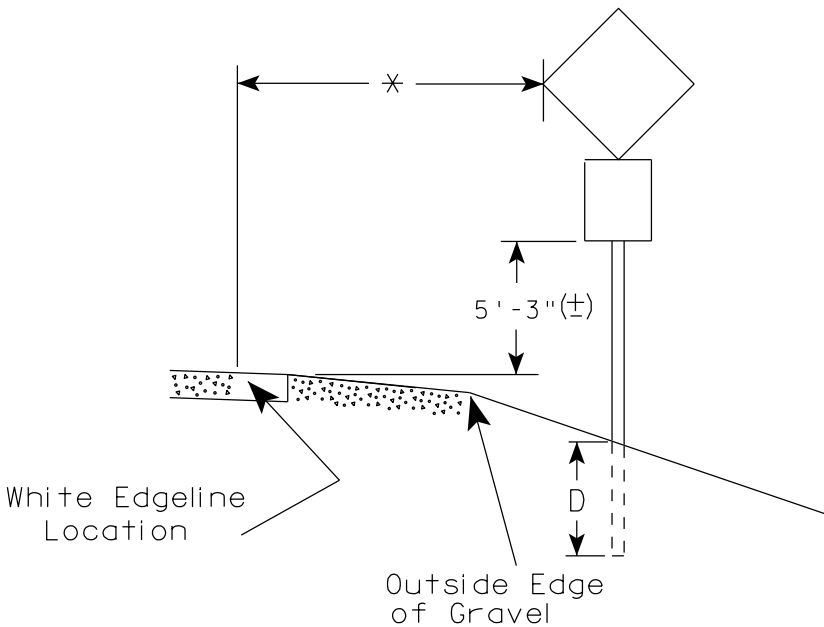
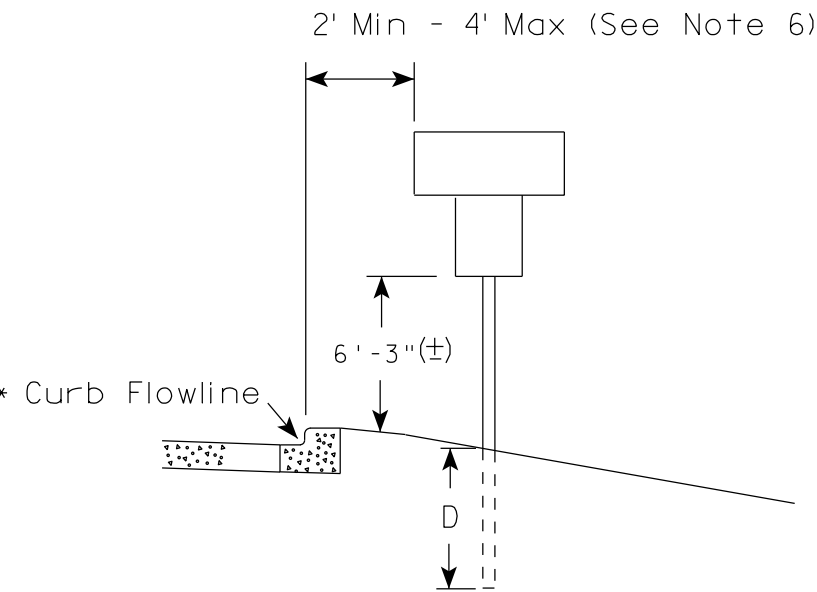
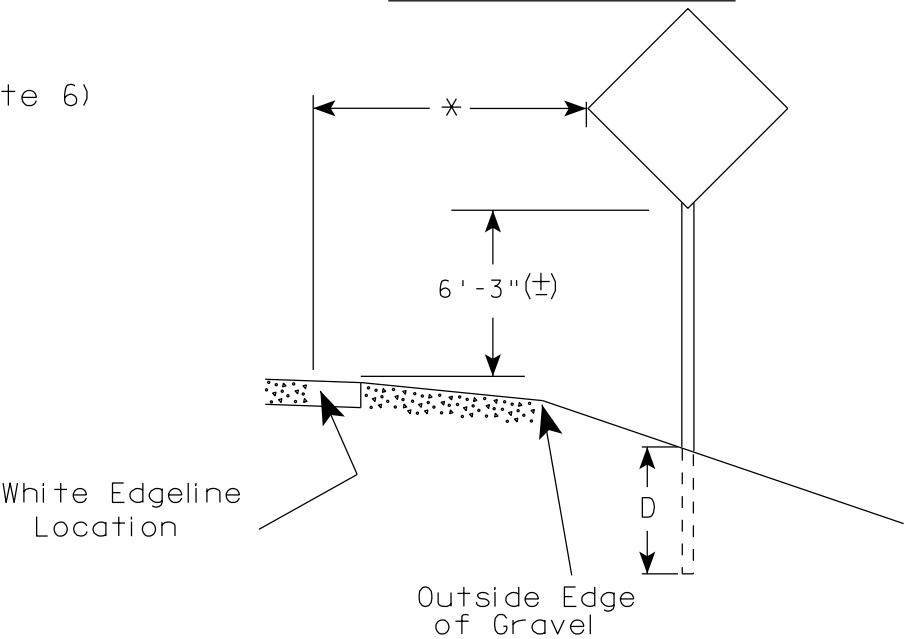
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED June, 2015	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

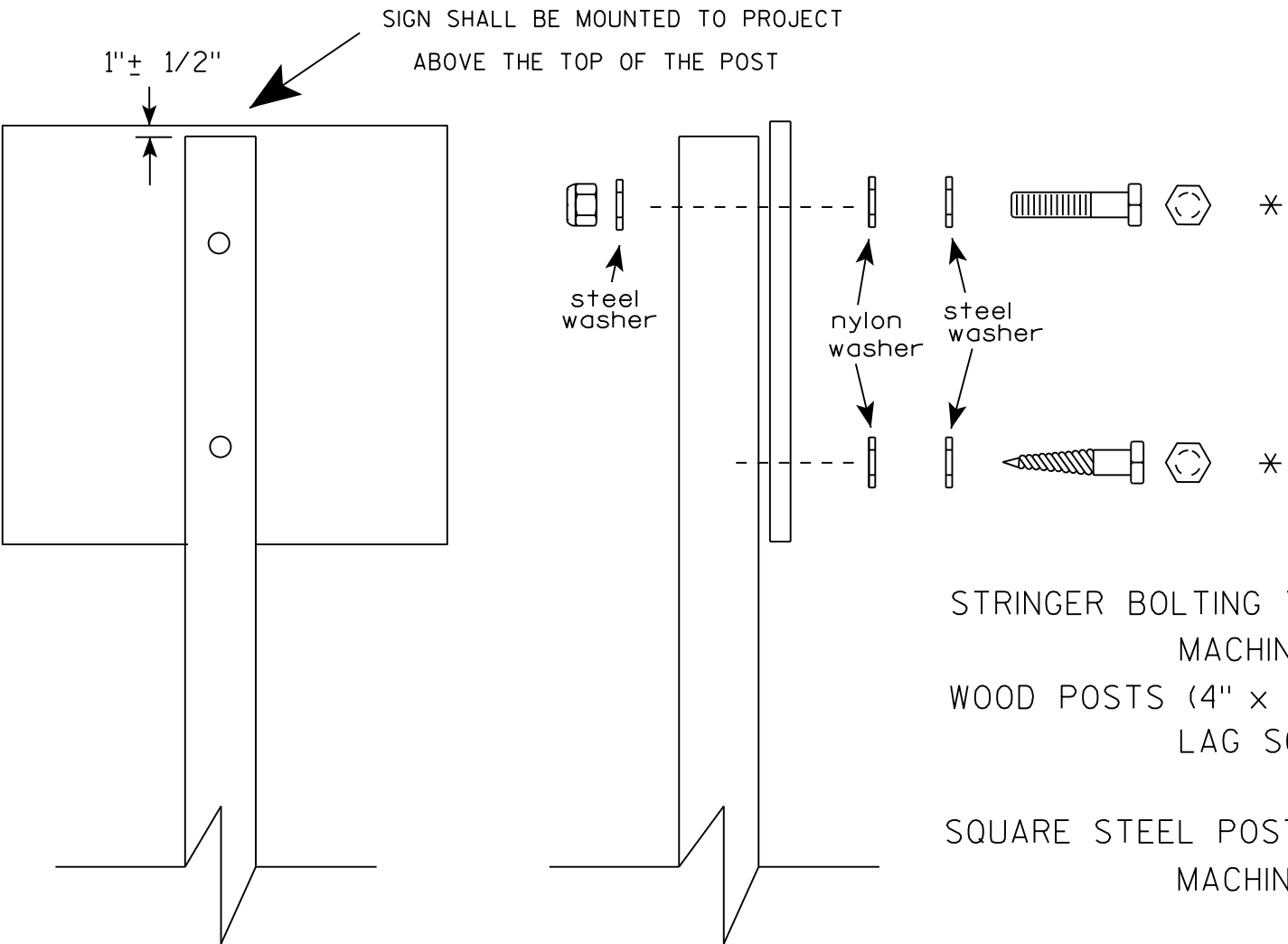
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

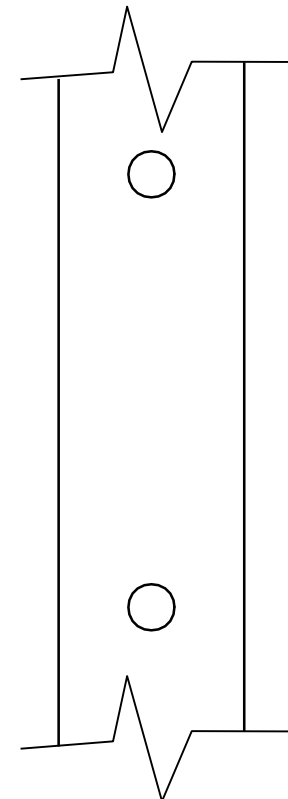
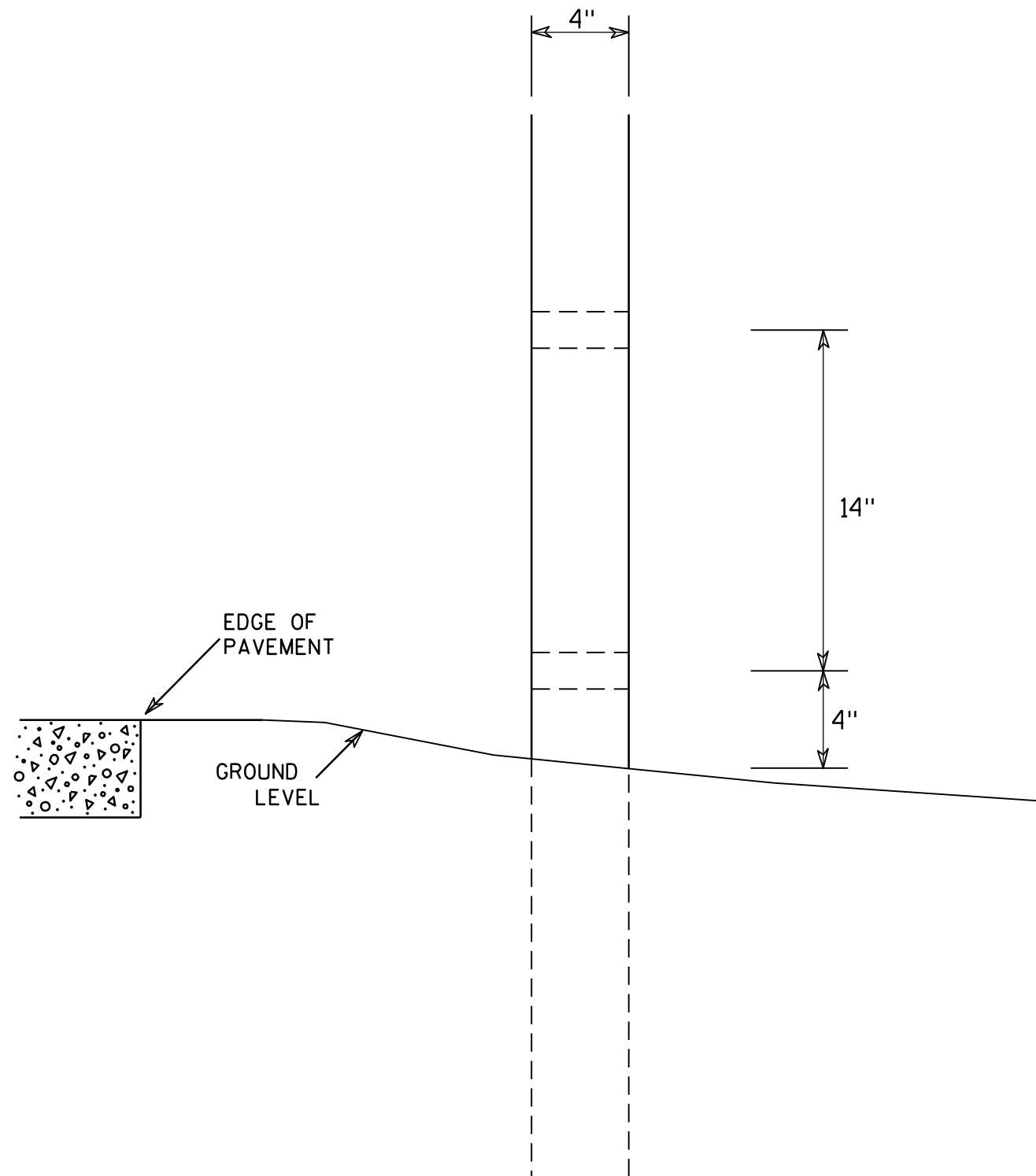
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

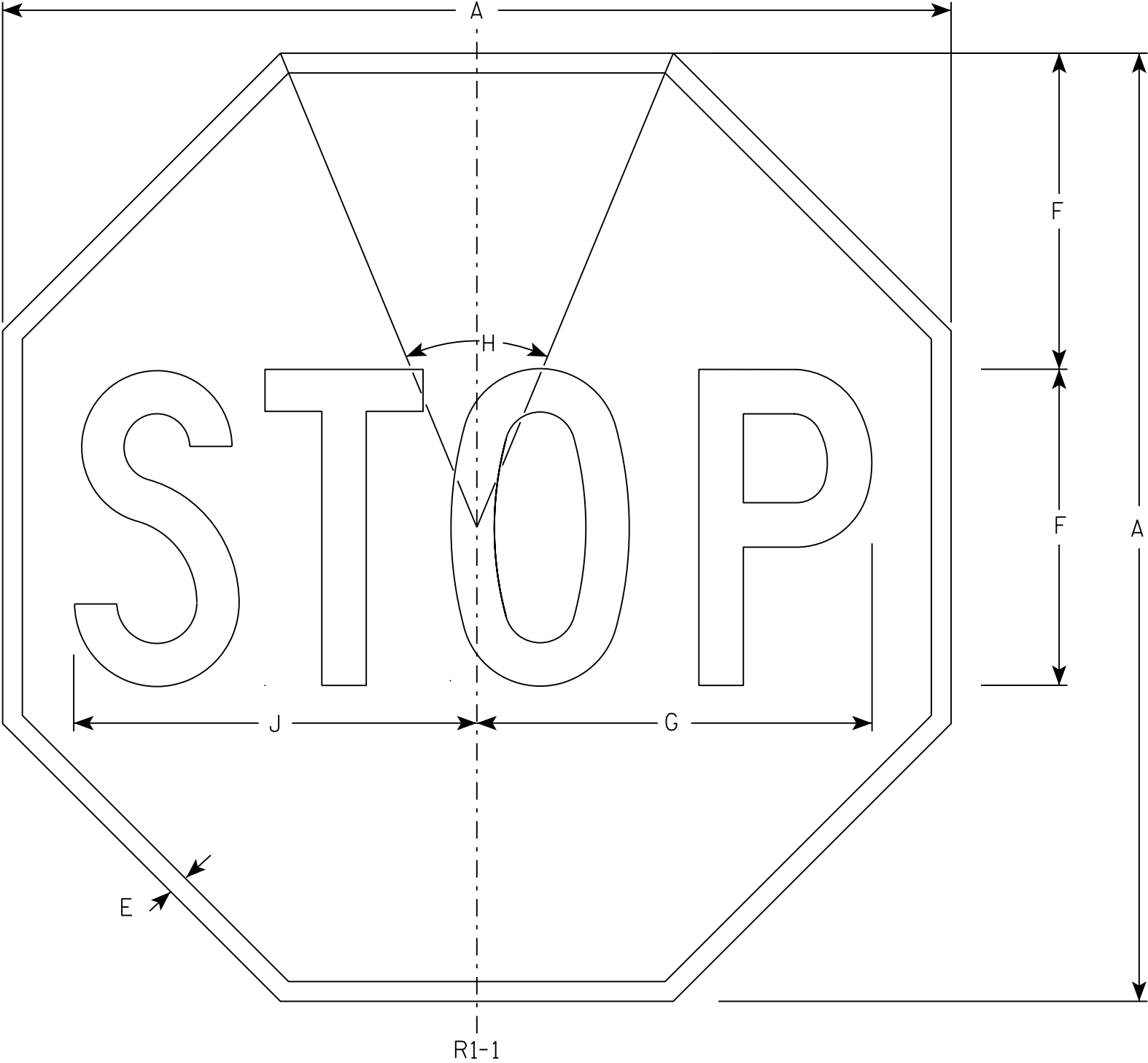
COUNTY:

(FOR INFORMATION ONLY - WORK BY OTHERS)

SHEET NO:

E

7



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Red
Message - White
- 3. Message Series - C

7

R1-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

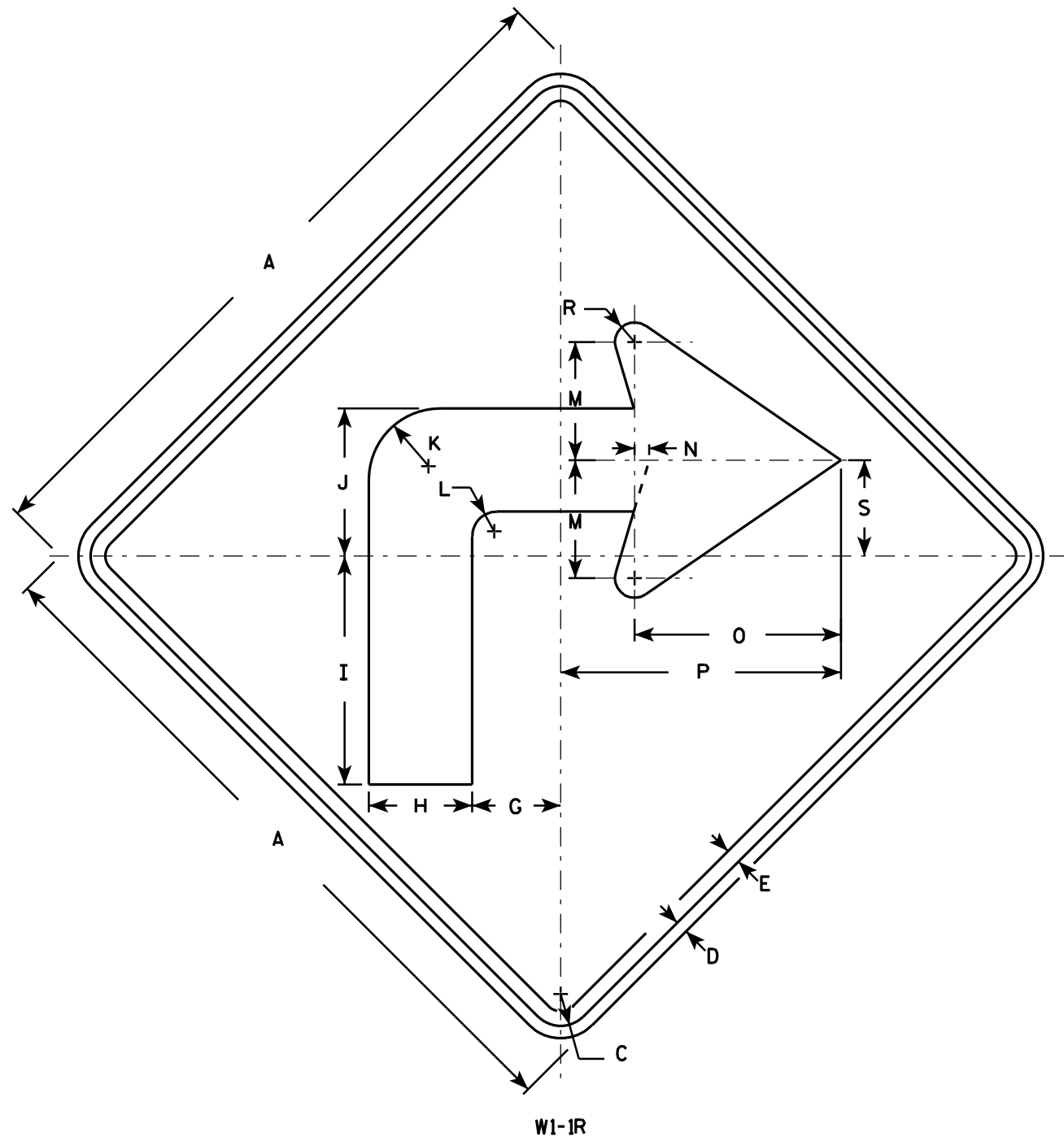
STANDARD SIGN

R1 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/12/15 PLATE NO. R1-1.13



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W1-1L is the same as W1-1R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2		3	3 1/2	7 3/4	5	2 1/2	7/8	4	1/2	7	9 1/2		5/8	3 1/4								4.0
2S	36		1 5/8	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
2M	36		1 5/8	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
3	36		1 5/8	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
4	48		2 1/4	3/4	1		6	7	15 1/2	10	4 7/8	1 5/8	8	1	14	19		1 1/4	6 1/2								16.0
5	48		2 1/4	3/4	1		6	7	15 1/2	10	4 7/8	1 5/8	8	1	14	19		1 1/4	6 1/2								16.0

STANDARD SIGN

W1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/15/12 PLATE NO. W1-1.11

PROJECT NO:

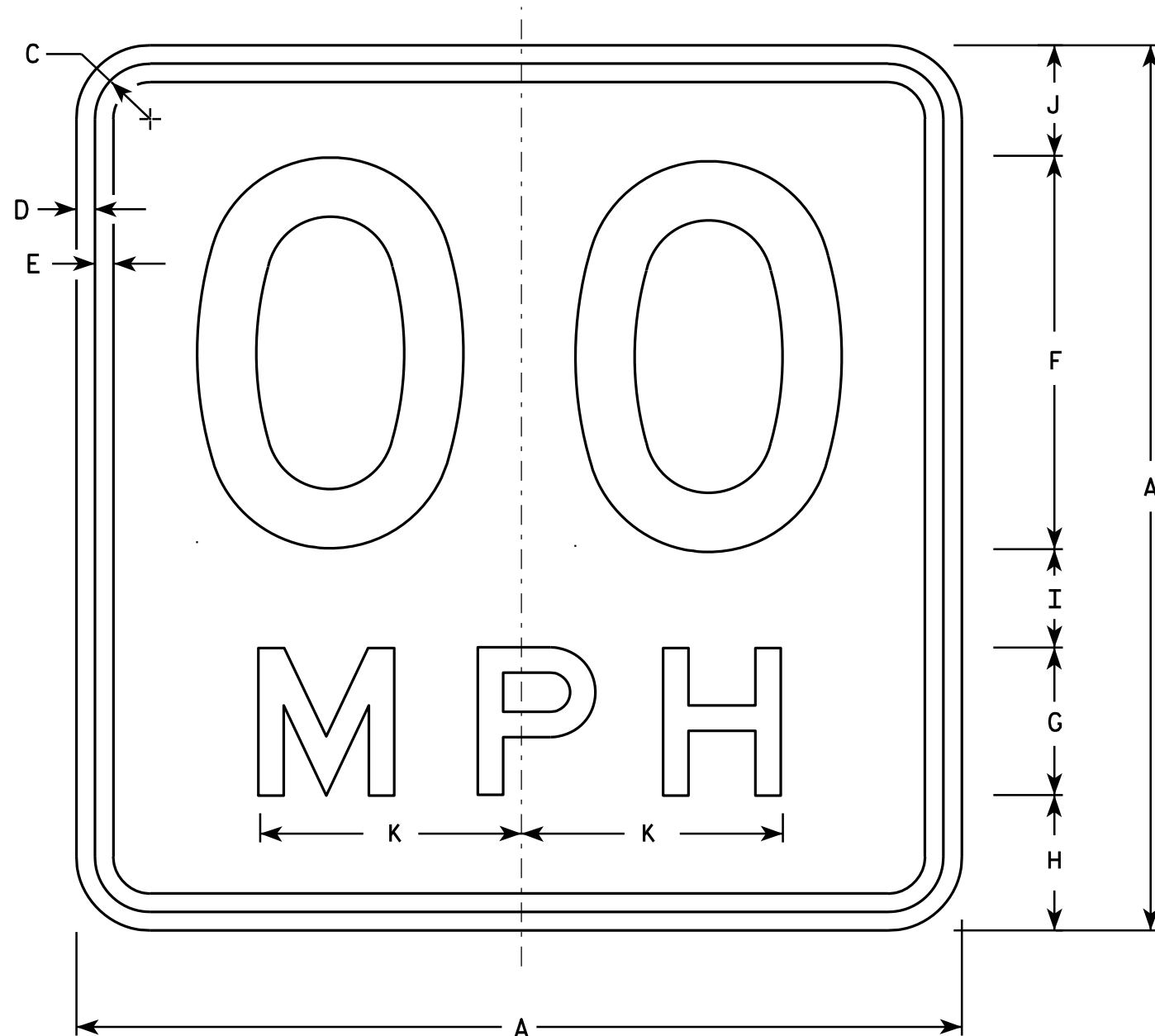
HWY:

COUNTY:

(FOR INFORMATION ONLY - WORK BY OTHERS)

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
6. Line 1 is Series D
Line 2 is Series E

W13-1

- * For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area Sq. Ft.
1	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2S	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2M	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
3	24		1 1/8	3/8	1/2	10	4	4	2 3/4	3 1/4	6 5/8																4.00
4	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
5	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00

STANDARD SIGN

W13-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 5/31/12 PLATE NO. W13-1.16

PROJECT NO:

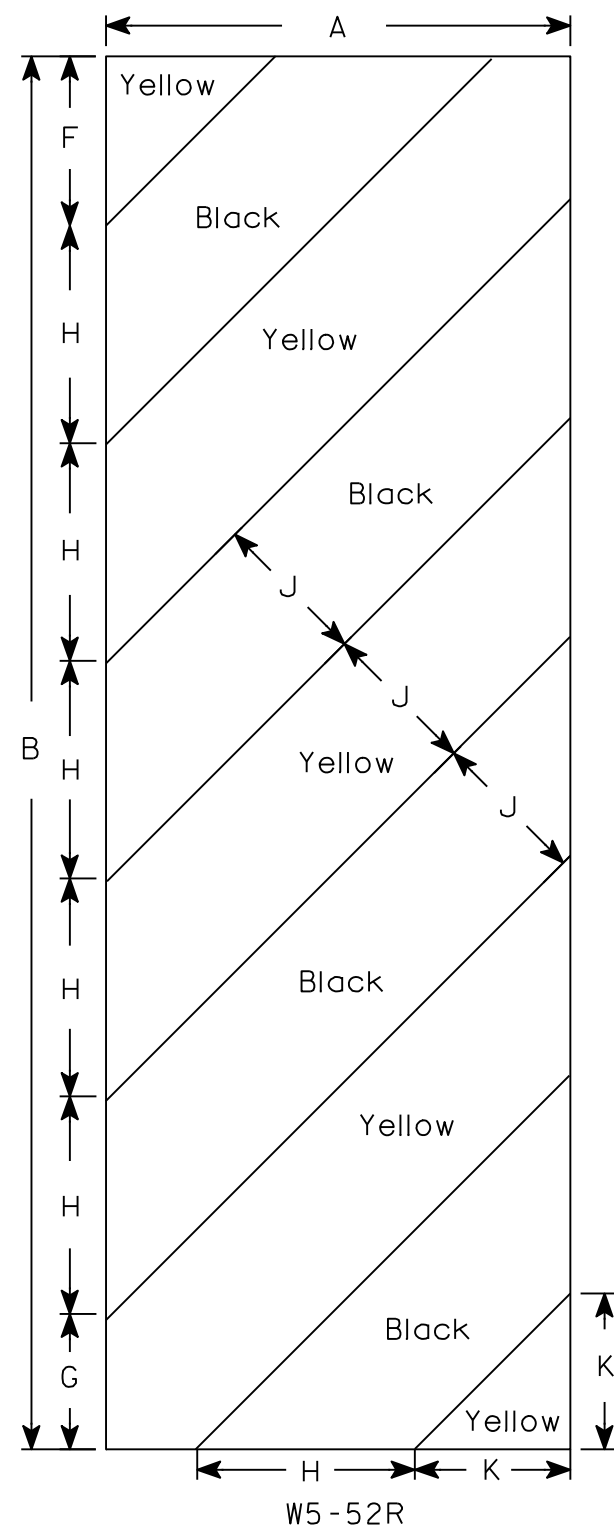
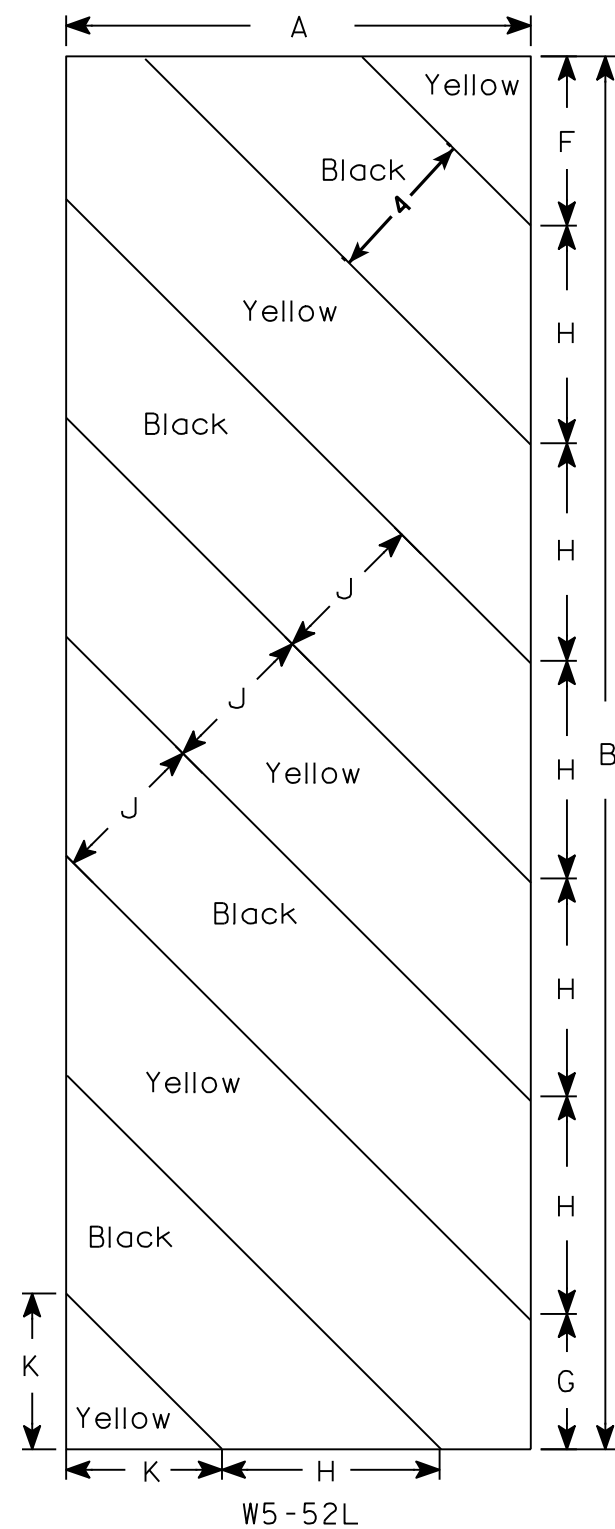
HWY:

COUNTY:

(FOR INFORMATION ONLY - WORK BY OTHERS)

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 5⁄6																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

DESIGN DATA

LIVE LOAD:

DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ RF=1.13
OPERATING RATING FACTOR _____ RF=1.47
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____ 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 P.S.F.

MATERIAL PROPERTIES:

CONCRETE MASONRY, SLAB _____ f'c = 4,000 P.S.I.
ALL OTHER _____ f'c = 3,500 P.S.I.
HIGH-STRENGTH BAR STEEL _____
REINFORCEMENT, GRADE 60 _____ fy = 60,000 P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 120 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 20 FT PILE LENGTHS AT BOTH ABUTMENTS. PRE-BORING IS REQUIRED AT BOTH ABUTMENTS.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA

A.D.T. (2018) _____ 56
A.D.T. (2038) _____ 70
DESIGN SPEED _____ 30 M.P.H.

HYDRAULIC DATA

100-YEAR FREQUENCY _____
DRAINAGE AREA _____ 4.1 SQ. MI.
Q₁₀₀ TOTAL _____ 1,190 C.F.S.
THROUGH STRUCTURE _____ 1,190 C.F.S.
OVERTOPPING ROADWAY _____ N/A
VELOCITY - THROUGH STRUCTURE _____ 10.4 F.P.S.
WATERWAY AREA - THROUGH STRUCTURE _____ 115.0 SQ. FT.
HIGH WATER₁₀₀ ELEVATION _____ 778.10
SCOUR CRITICAL CODE _____ 5

EROSION CONTROL _____
Q₂ _____ 195 C.F.S.
HIGH WATER₂ ELEVATION _____ 773.70
VELOCITY₂ _____ 5.9 F.P.S.

LIST OF DRAWINGS

- GENERAL PLAN _____ 1.
CROSS SECTION AND QUANTITIES _____ 2.
SUBSURFACE EXPLORATION _____ 3.
WEST ABUTMENT _____ 4.
WEST ABUTMENT DETAILS _____ 5.
EAST ABUTMENT _____ 6.
EAST ABUTMENT DETAILS _____ 7.
SUPERSTRUCTURE _____ 8.
TUBULAR RAILING TYPE M _____ 9.

- ⬡ INDICATES WING NUMBER
* THRIE BEAM RAIL ATTACHMENT
▽ SEE THIS SHEET FOR OFFSET DETAILS

RIPRAP HEAVY LAYOUT

POINT	STATION	OFFSET
A	12+14	35' LT.
B	12+26	33' LT.
C	12+34	17' LT.
D	12+62	35' LT.
E	12+32	33' RT.
F	12+10	33' RT.
G	11+87	54' RT.
H	11+59	35' RT.

BENCH MARKS

NO.	STA.	DESCRIPTION	ELEV.
1	6+75	3/4" IRON ROD SET, 15.3' RT.	790.33
2	12+24	3/4" IRON ROD SET, 84.5' LT.	781.69
5	12+46	STAR SPIKE IN TREE, 103.7' RT.	778.39
3	15+52	3/4" IRON ROD SET, 16.9' RT.	776.22

CURVE 1 DATA

PI STA. = 12+55.27
Y = 232,225.59
X = 444,291.84
R = 231.00
D = 24°48'12"
DELTA = 89°35'47"
L = 361.23
T = 229.38
C = 325.53
PC STA. = 10+25.89
Y = 231,996.35
X = 444,299.98
PT STA. = 13+87.12
Y = 232,235.34
X = 444,521.01

PLAN B-12-194

(SINGLE-SPAN REINFORCED CONCRETE FLAT SLAB)

WEST ABUTMENT

EAST ABUTMENT

TANGENT OFFSET DETAILS

ELEVATION

(NORMAL TO PLUM RUN CREEK)



DESIGN CONSULTANT

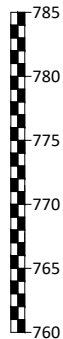
PATRICK BOLAND, PE
(608) 588-7484

BRIDGE OFFICE CONTACT

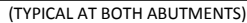
WILLIAM DREHER, PE
(608) 266-8489

GENERAL PLAN

SHEET 1 OF 9

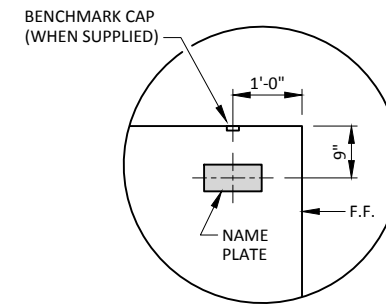


(LOOKING EAST)

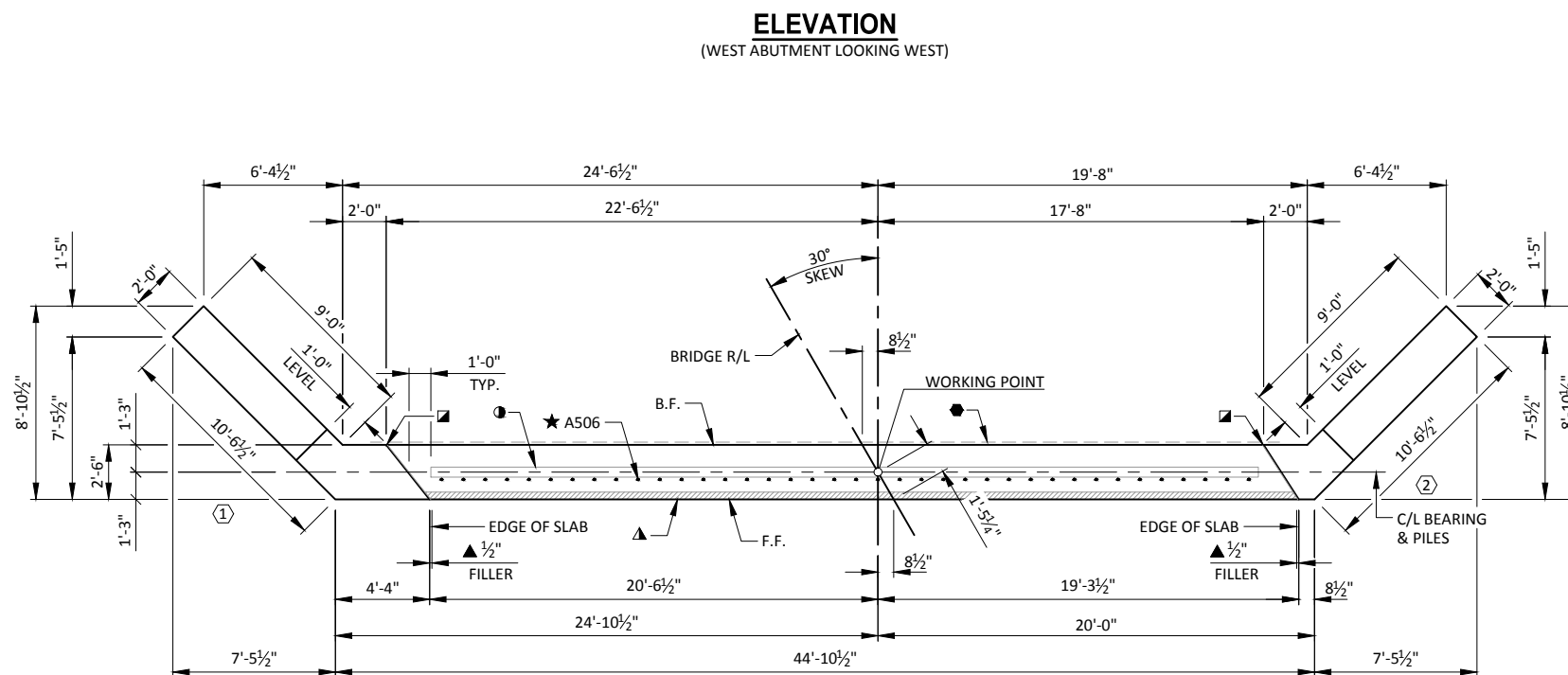


STEEL "HP" PILE MATERIAL SHALL BE ASTM A 572 GRADE 50.

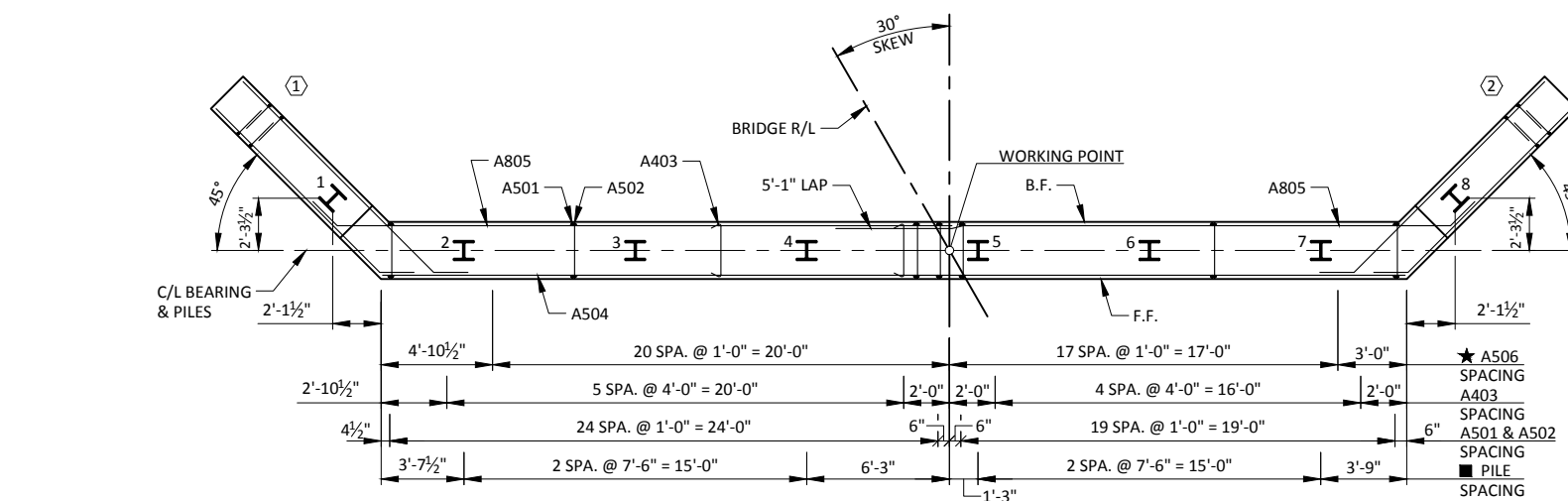




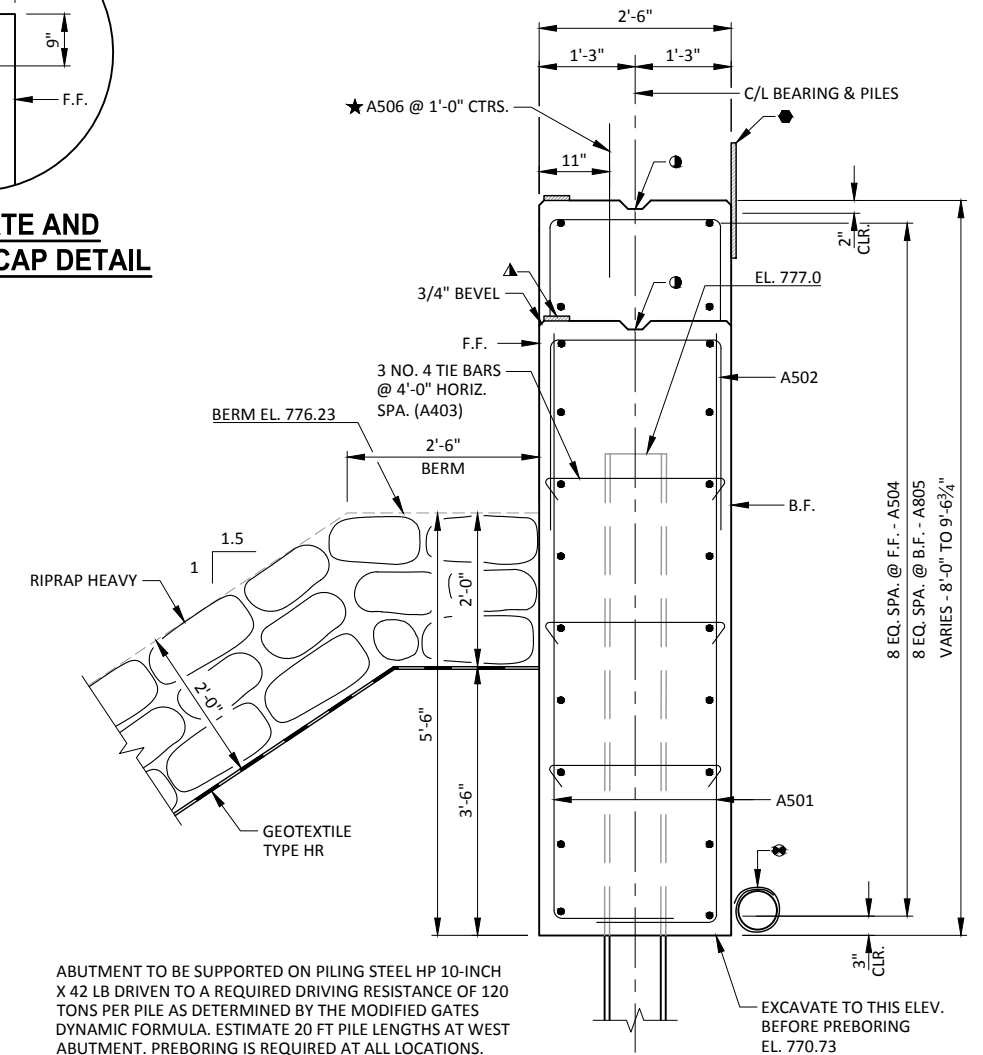
NAME PLATE AND BENCHMARK CAP DETAIL



PLAN



LAYOUT



TYPICAL SECTION THROUGH ABUTMENT BODY

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 5 FOR BILL OF BARS.

SEAT ELEVATIONS SHOWN IN THE ELEVATION VIEW ARE
TAKEN AT THE C/L OF BEARING.

DO NOT PLACE FILL HIGHER THAN 3 FEET FROM BOTTOM
OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

B.F. - BACK FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-12-194			
DRAWN BY		JZ	PLANS CK'D. PTB
WEST ABUTMENT		SHEET 4 OF 9	

BILL OF BARS
WEST ABUTMENT

1,590 LB (COATED)
3,190 LB (UNCOATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	BAR SERIES	LOCATION
A501	90	9-1	X			BODY - VERT. - F.F. & B.F.
A502	45	10-3	X			BODY - VERT. - TOP
A403	33	2-10	X			TIE BARS
A504	9	44-8				BODY - HORIZ. - F.F.
A805	18	28-8	X			BODY - HORIZ. - B.F.
A506	38	2-0		X		BODY - VERT. - DOWELS
A407	22	12-7	X	X	*	WING 1 - VERT. - F.F. & B.F.
A408	10	10-4		X		WING 1 - VERT.
A409	1	3-6		X		WING 1 - VERT. - TOP
A510	9	11-10	X	X		WING 1 - HORIZ. - F.F.
A811	9	13-3	X	X		WING 1 - HORIZ. - B.F.
A412	6	8-10		X		WING 1 - HORIZ. - F.F. & B.F.
A413	2	8-10	X	X		WING 1 - HORIZ. - F.F. & B.F. - TOP
A414	4	11-8	X	X		WING 2 - HORIZ. - TOP
A415	22	13-7	X	X	*	WING 2 - VERT. - F.F. & B.F.
A416	7	11-10		X		WING 2 - VERT.
A417	1	3-6		X		WING 2 - VERT. - TOP
A518	9	11-10	X	X		WING 2 - HORIZ. - F.F.
A819	9	13-3	X	X		WING 2 - HORIZ. - B.F.
A420	2	8-10		X		WING 2 - HORIZ. - F.F. & B.F.
A421	2	8-1		X		WING 2 - HORIZ. - F.F. & B.F.
A422	2	4-1		X		WING 2 - HORIZ. - F.F. & B.F.
A423	2	8-11	X	X		WING 2 - HORIZ. - F.F. & B.F. - TOP
A424	4	8-0	X	X		WING 2 - HORIZ. - TOP

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

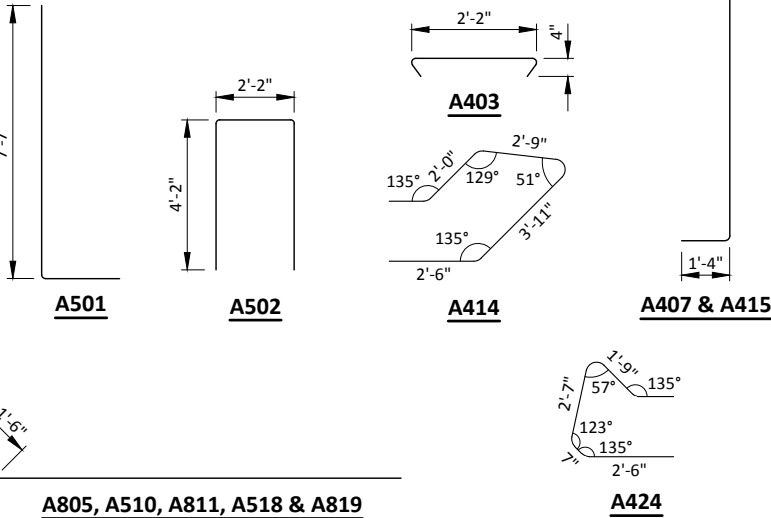
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

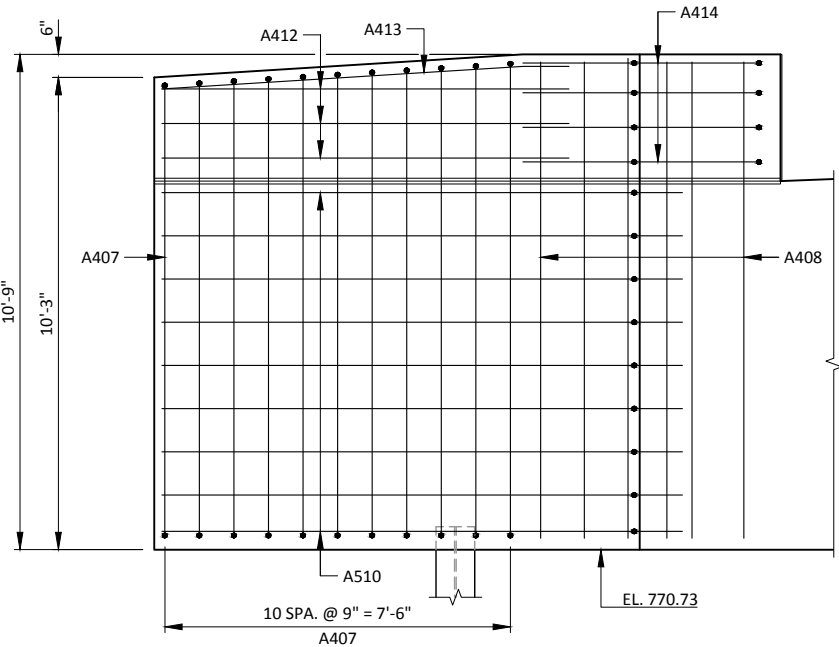
BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
A407	2 SERIES OF 11	12-10 TO 12-4
A415	2 SERIES OF 11	14-3 TO 12-11

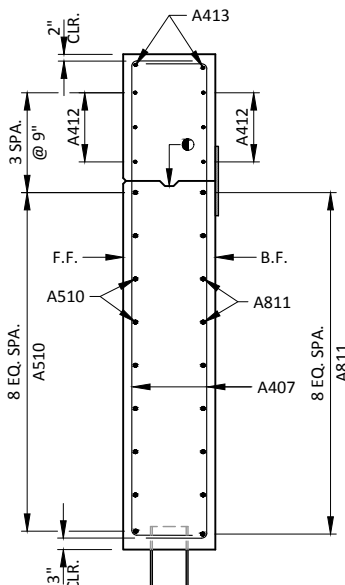
BUNDLE AND TAG EACH SERIES SEPARATELY.



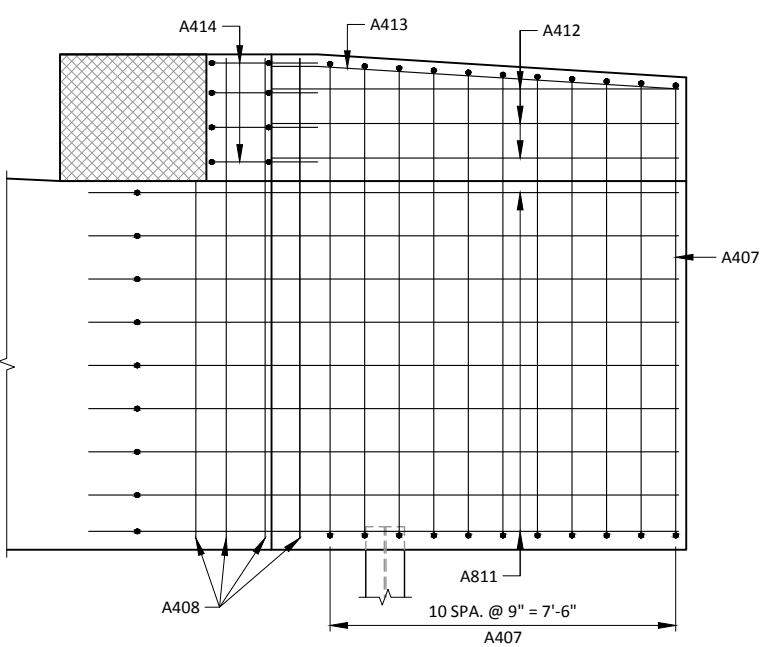
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-12-194			
DRAWN BY		JZ	PLANS CK'D. PTB
WEST ABUTMENT DETAILS			SHEET 5 OF 9



F.F. ELEVATION - WING 1



SECTION A-A



B.F. ELEVATION - WING 1

LEGEND

OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4" "V" GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

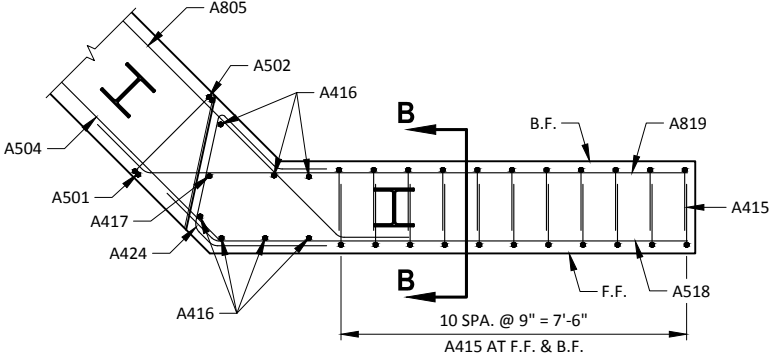
NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

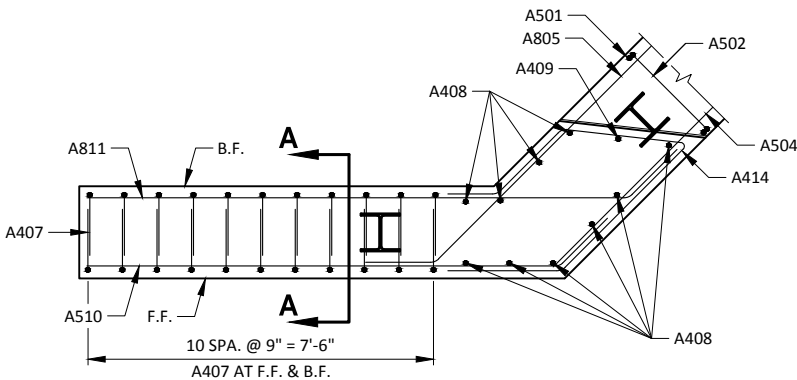
SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

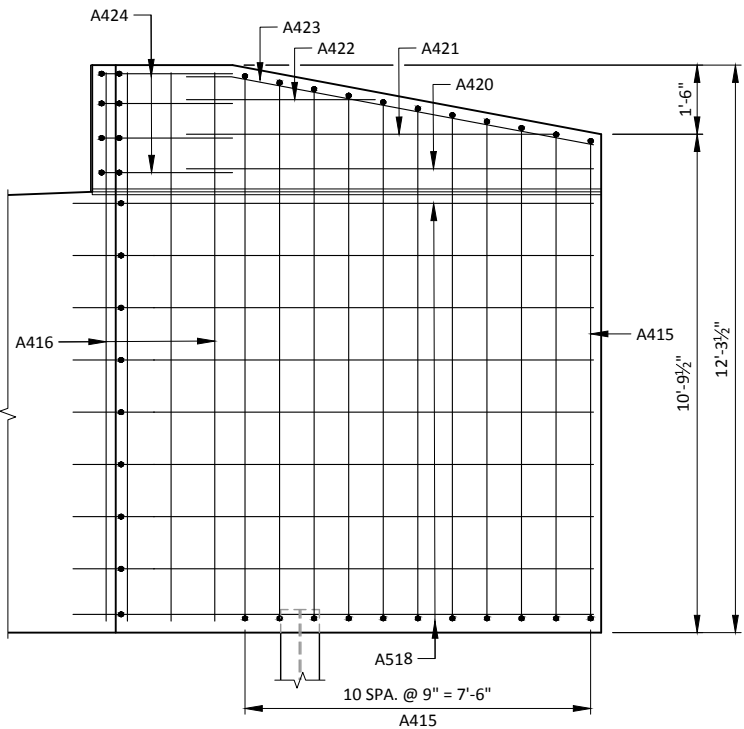
B.F. - BACK FACE



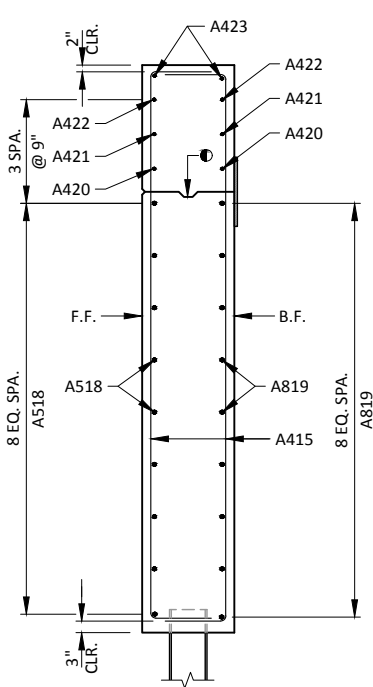
PLAN VIEW - WING 2



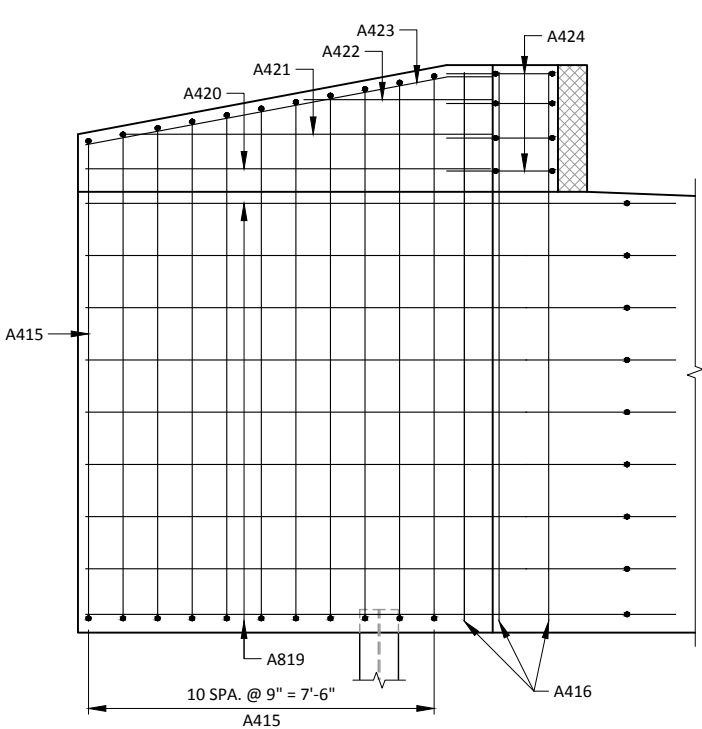
PLAN VIEW - WING 1



F.F. ELEVATION - WING 2

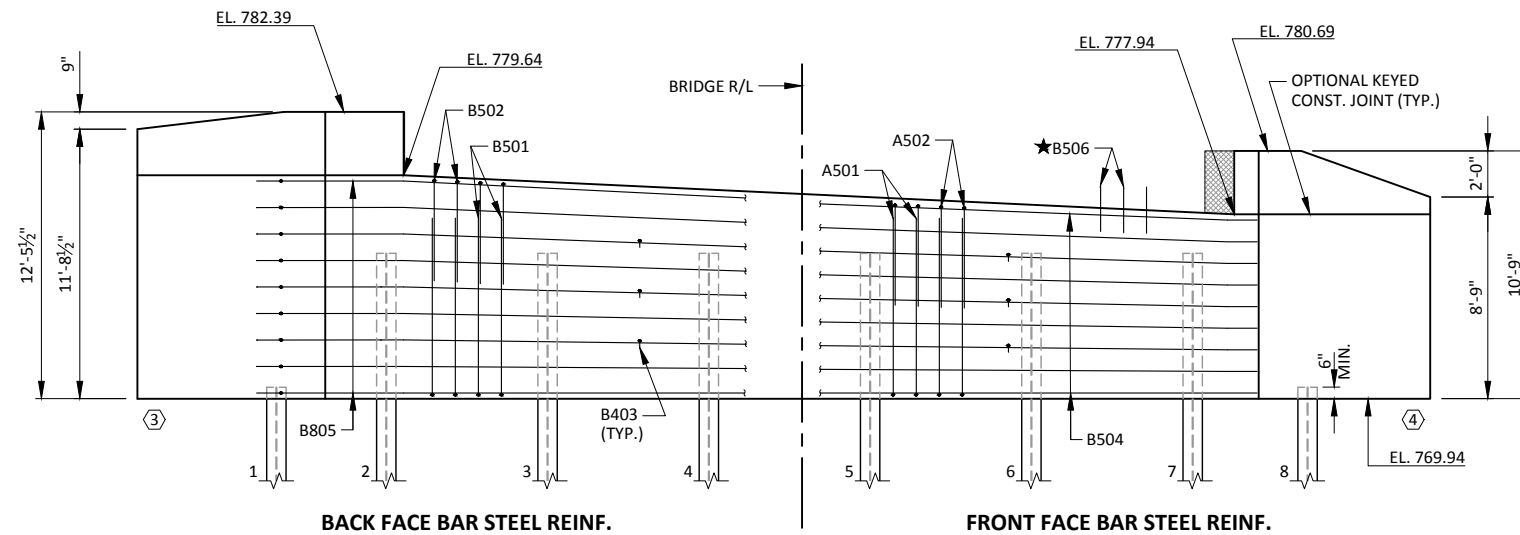


SECTION B-B

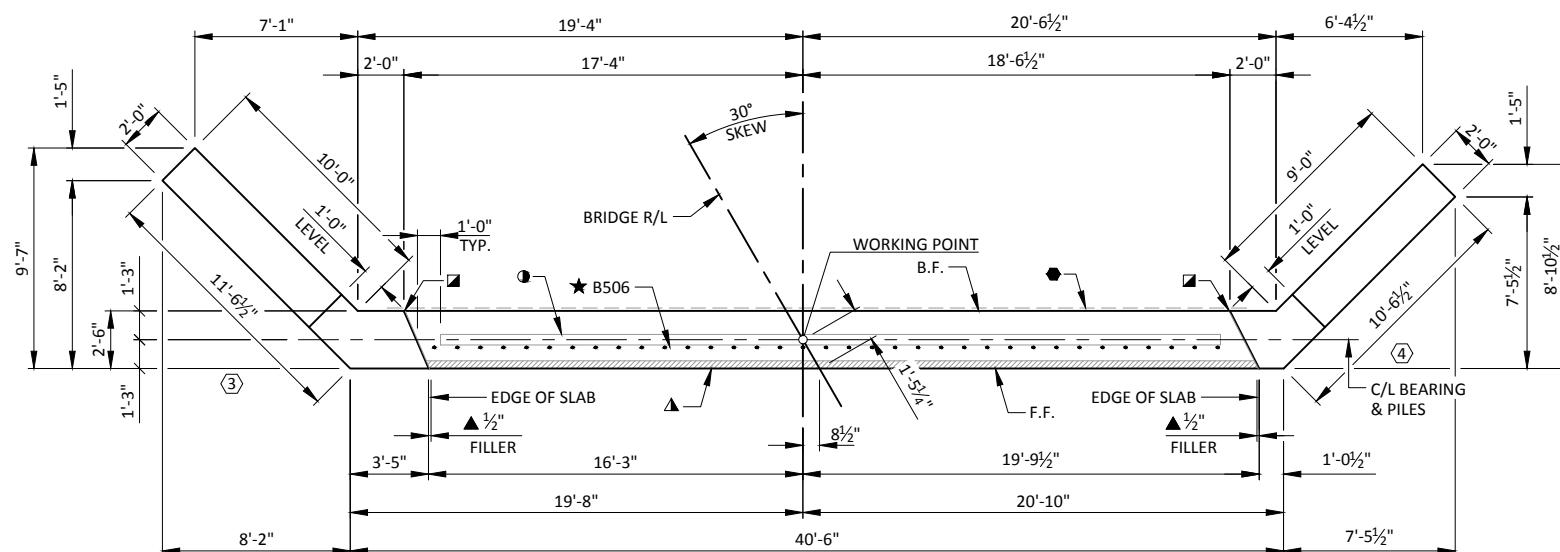


B.F. ELEVATION - WING 2

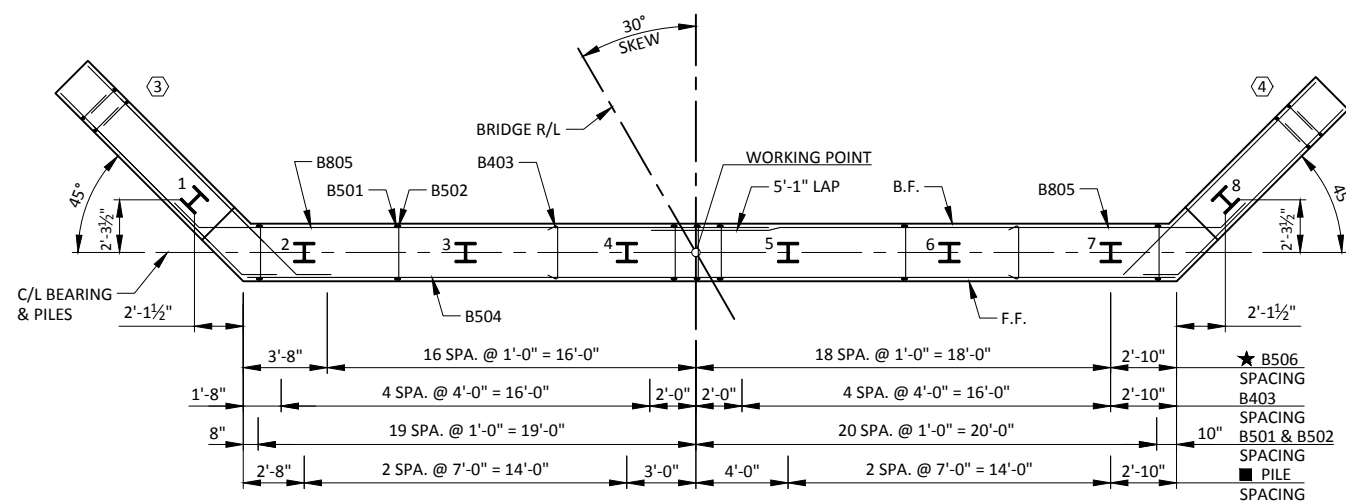
MARK	A'
A413	178°13'
A423	165°58'



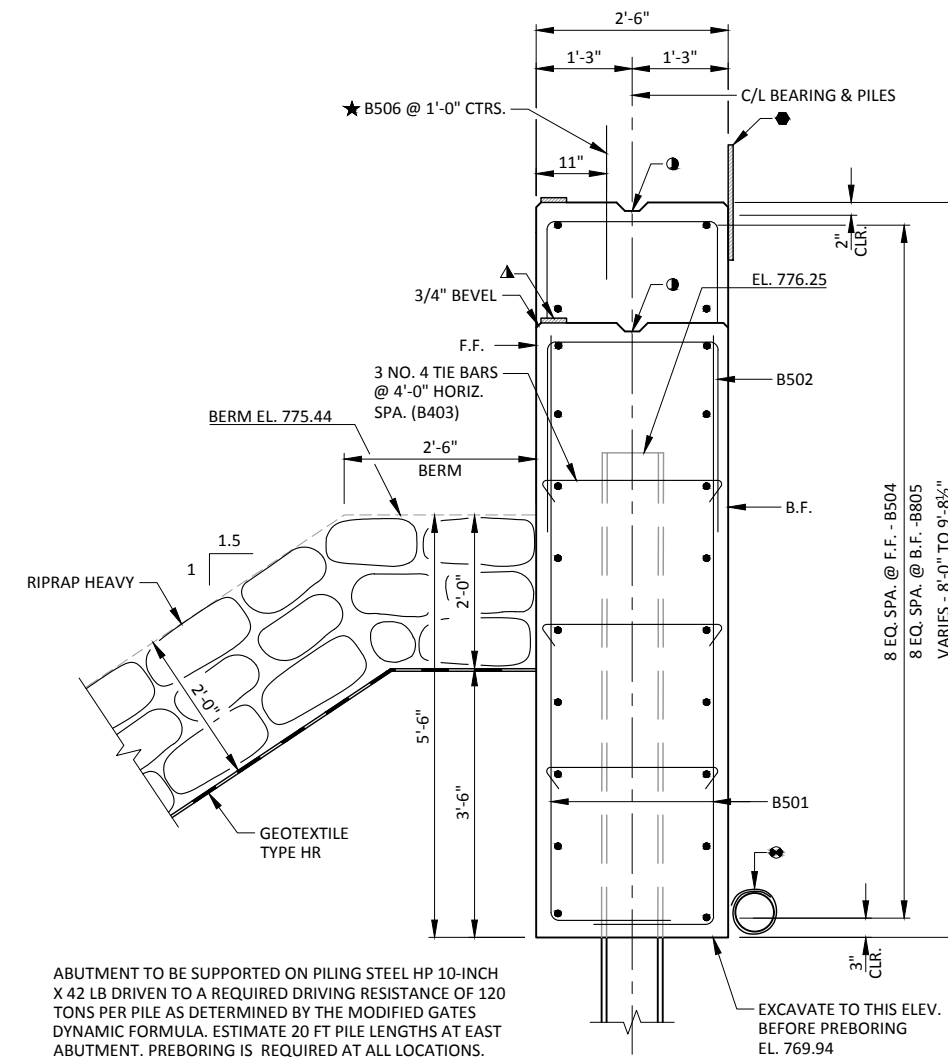
ELEVATION
(EAST ABUTMENT LOOKING EAST)



PLAN



LAYOUT



TYPICAL SECTION THROUGH ABUTMENT BODY

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 7 FOR BILL OF BARS.

SEAT ELEVATIONS SHOWN IN THE ELEVATION VIEW ARE
TAKEN AT THE C/L OF BEARING.

DO NOT PLACE FILL HIGHER THAN 3 FEET FROM BOTTOM
OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

B.F. - BACK FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-12-194			
DRAWN BY		JZ	PLANS CK'D.
EAST ABUTMENT		SHEET 6 OF 9	

LEGEND

- ④ KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6.
- ☑ 18" RUBBERIZED MEMBRANE WATERPROOFING EXTEND FROM 9" BELOW BRIDGE SEAT TO 1" BELOW TOP OF WINGS.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ▲ ½" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINUS JOINT SEALER. (1" DEEP & HOLD ⅜" BELOW SURFACE OF CONCRETE)
- ▲ ¾" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- ★ A506 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE IT HAS TAKEN ITS INITIAL SET. EMBED BAR 1'-0".
- PILE SPACING MEASURED AT BASE OF ABUTMENT BODY.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."

BILL OF BARS
EAST ABUTMENT

1,640 LB (COATED)
2,890 LB (UNCOATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	BAR SERIES	LOCATION
B501	80	9-1	X			BODY - VERT. - F.F. & B.F.
B502	40	10-5	X			BODY - VERT. - TOP
B403	30	2-10	X			TIE BARS
B504	9	40-3				BODY - HORIZ. - F.F.
B805	18	26-4	X			BODY - HORIZ. - B.F.
B506	35	2-0		X		BODY - VERT. - DOWELS
B407	24	14-2	X	X	*	WING 3 - VERT. - F.F. & B.F.
B408	10	12-0		X		WING 3 - VERT.
B409	1	3-6		X		WING 3 - VERT. - TOP
B510	9	12-10	X	X		WING 3 - HORIZ. - F.F.
B811	9	14-3	X	X		WING 3 - HORIZ. - B.F.
B412	4	9-10		X		WING 3 - HORIZ. - F.F. & B.F.
B413	2	8-0		X		WING 3 - HORIZ. - F.F. & B.F.
B414	2	9-10	X	X		WING 3 - HORIZ. - F.F. & B.F. - TOP
B415	4	10-6	X	X		WING 3 - HORIZ. - TOP
B416	22	11-10	X	X	*	WING 4 - VERT. - F.F. & B.F.
B417	7	10-4		X		WING 4 - VERT.
B418	1	3-6		X		WING 4 - VERT. - TOP
B519	9	11-10	X	X		WING 4 - HORIZ. - F.F.
B820	9	13-3	X	X		WING 4 - HORIZ. - B.F.
B421	2	8-10		X		WING 4 - HORIZ. - F.F. & B.F.
B422	2	6-4		X		WING 4 - HORIZ. - F.F. & B.F.
B423	2	3-4		X		WING 4 - HORIZ. - F.F. & B.F. - TOP
B424	2	9-1	X	X		WING 4 - HORIZ. - F.F. & B.F.
B425	4	8-3	X	X		WING 4 - HORIZ. - TOP

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

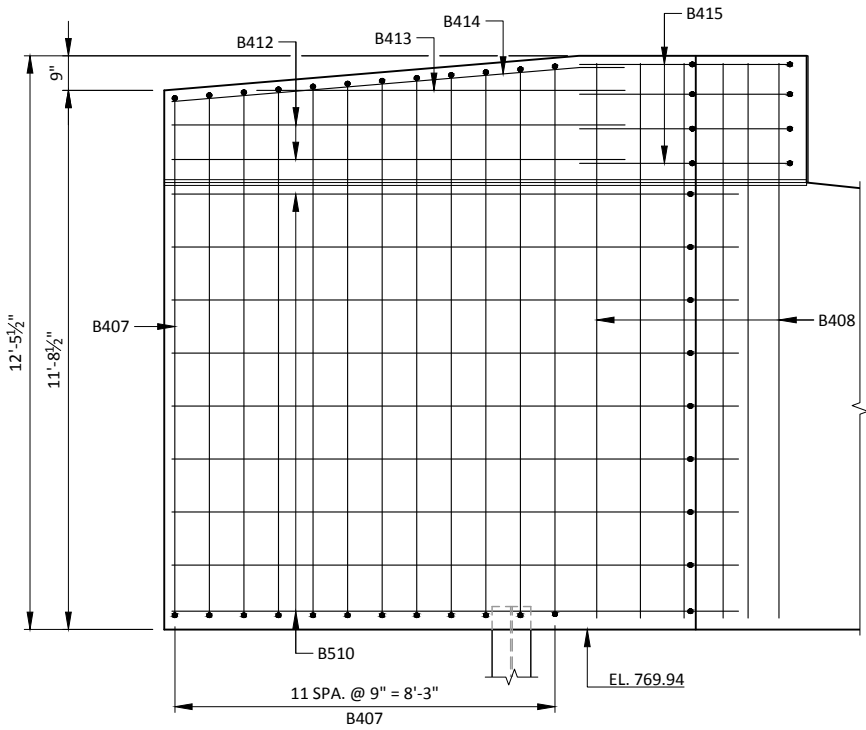
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

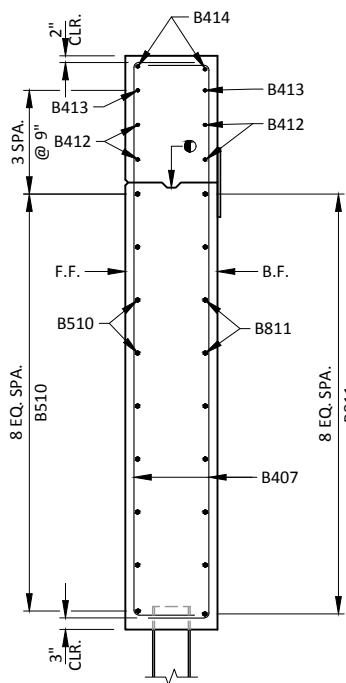
BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
B407	2 SERIES OF 12	14-6 TO 13-10
B416	2 SERIES OF 11	12-9 TO 10-11

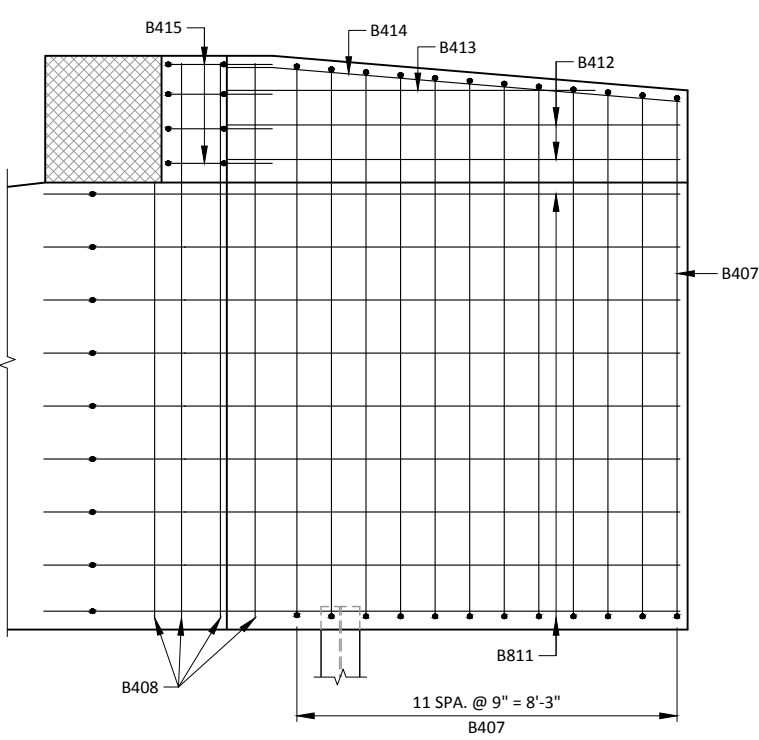
BUNDLE AND TAG EACH SERIES SEPARATELY.



F.F. ELEVATION - WING 3



SECTION A-A



B.F. ELEVATION - WING 3

LEGEND

OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4" "V" GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

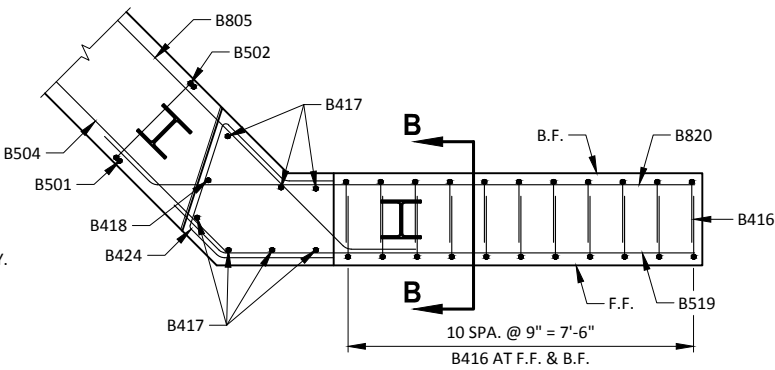
NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

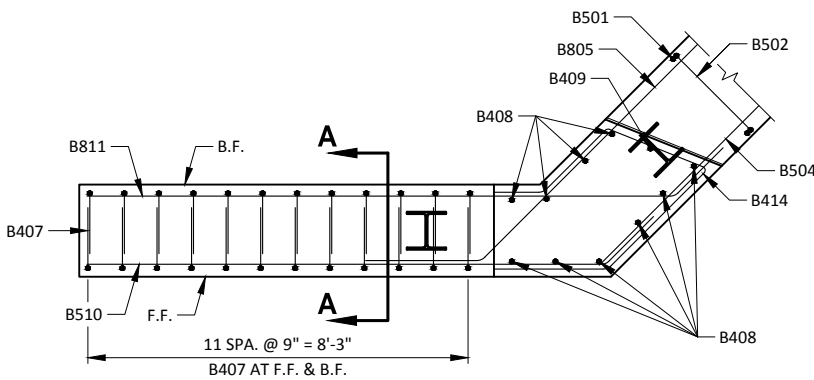
SPACE REINFORCEMENT TO MISS PILING

F.F. - FRONT FACE

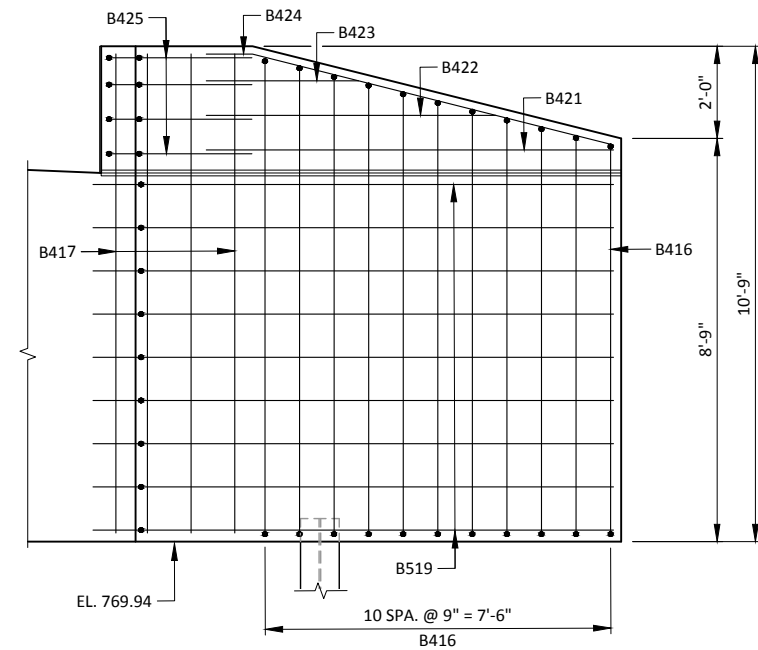
B.F. - BACK FACE



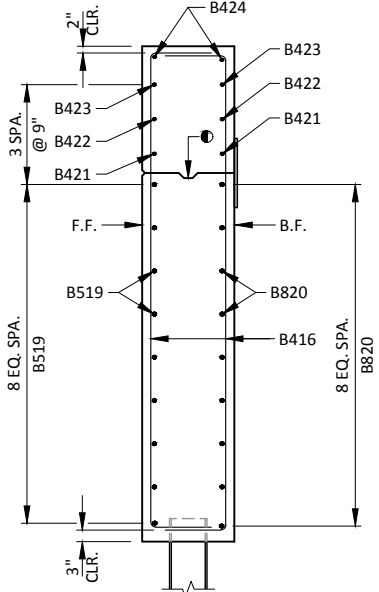
PLAN VIEW - WING 4

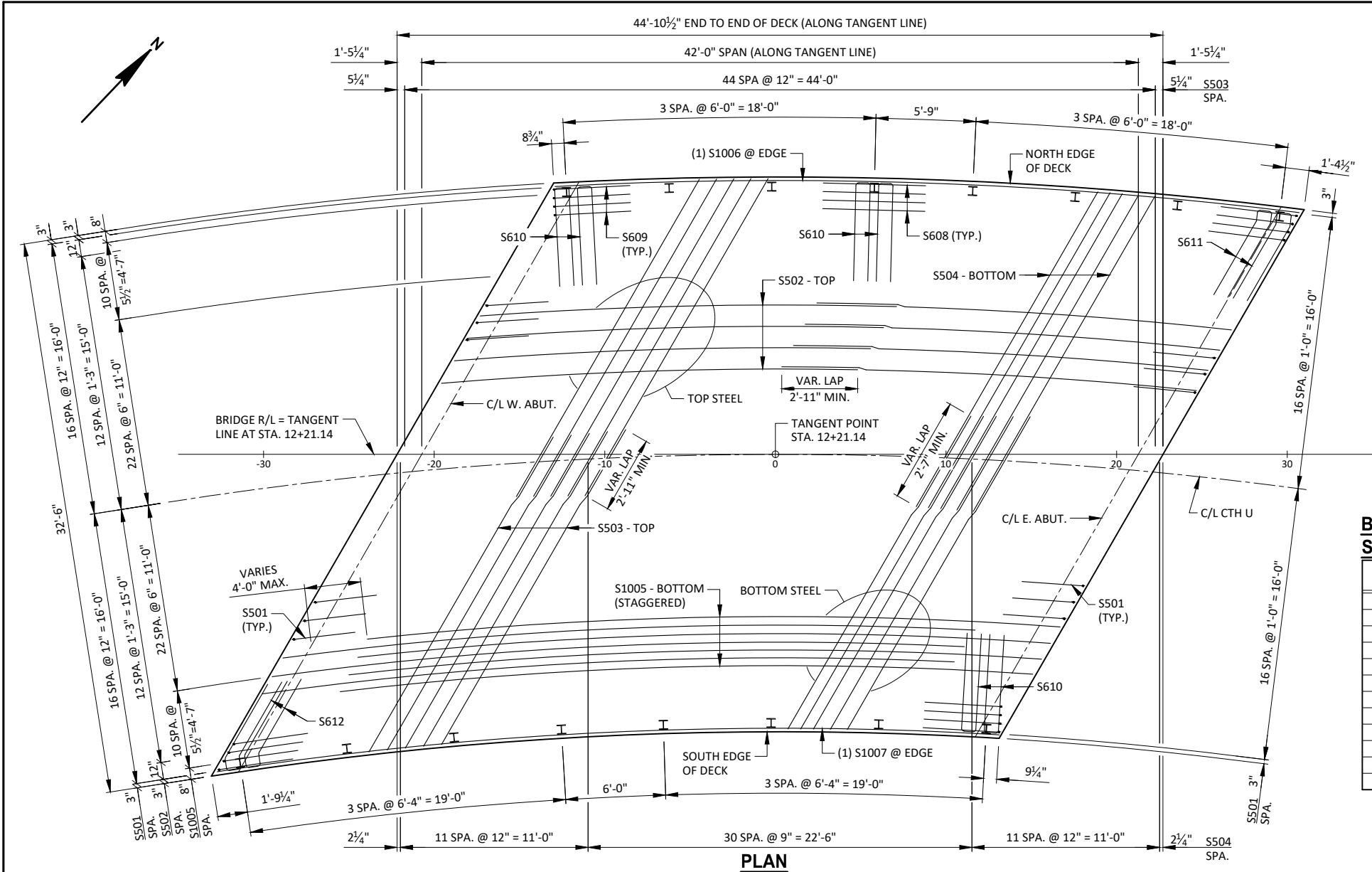


PLAN VIEW - WING 3



F.F. ELEVATION - WING 4





NOTES

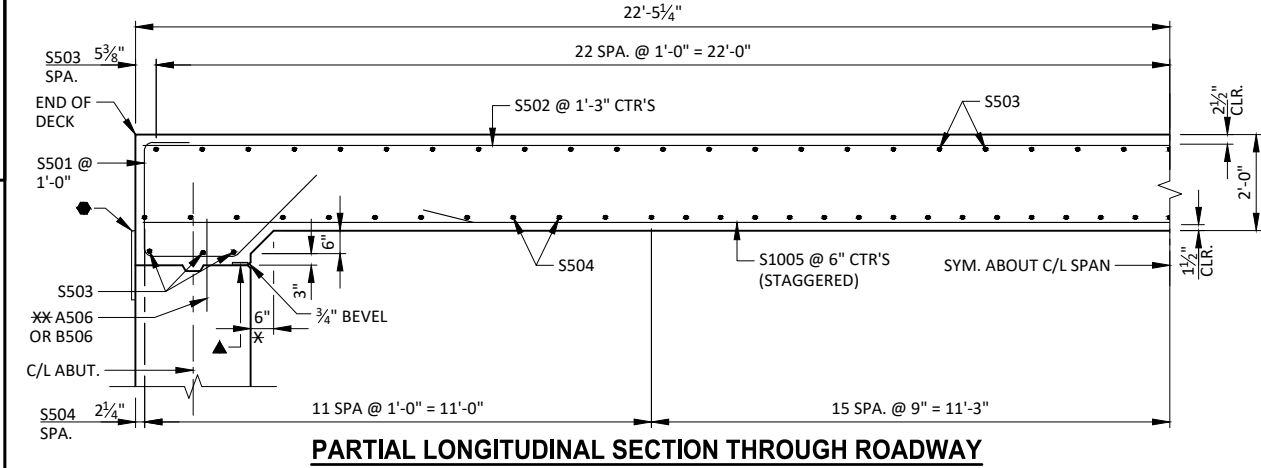
SUPPORT ALTERNATE TOP TRANSVERSE BARS IN SLAB BY INDIVIDUAL BAR CHAIRS AT APPROX. 3'-0" CENTERS. SUPPORT BOTTOM LONGITUDINAL BARS BY CONTINUOUS BAR CHAIRS AT APPROX. 4'-0" CENTERS.

PLACE TRANSVERSE BARS PARALLEL TO THE CENTERLINE OF SUBSTRUCTURE UNITS.

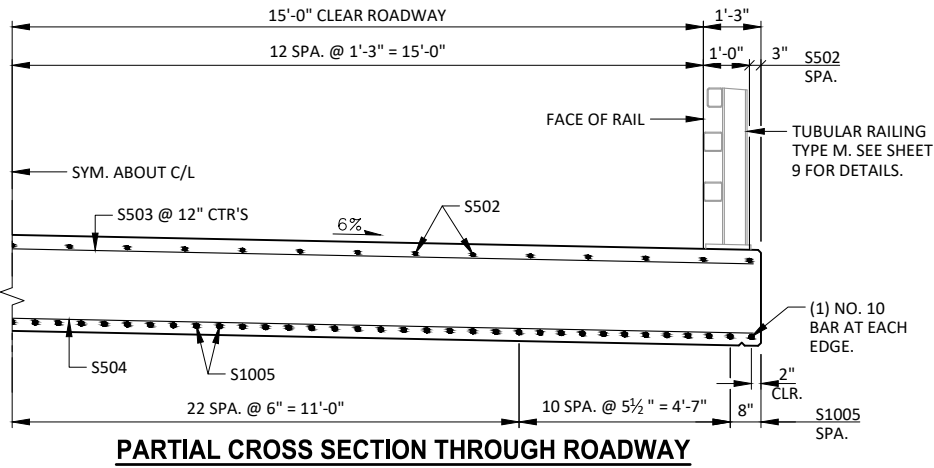
THE SLAB THICKNESS DIMENSION IS MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

LEGEND

- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- 3/4" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- DIMENSION IS NORMAL TO THE C/L OF SUBSTRUCTURE UNITS.
- SEE SHEET 4 OR 6 FOR PLACEMENT OF A506 OR B506 BARS.



	C/L W. ABUT.	0.10 PNT.	0.20 PNT.	0.30 PNT.	0.40 PNT.	0.50 PNT.	0.60 PNT.	0.70 PNT.	0.80 PNT.	0.90 PNT.	C/L E. ABUT.
W. EDGE	783.03	782.97	782.91	782.84	782.78	782.71	782.65	782.58	782.52	782.45	782.39
C/L	782.23	782.16	782.09	782.02	781.95	781.88	781.81	781.74	781.67	781.60	781.53
E. EDGE	781.48	781.40	781.32	781.24	781.16	781.08	781.01	780.93	780.85	780.77	780.69



SURVEY TOP OF DECK ELEVATIONS

	W. ABUT.	0.50 PT.	E. ABUT.
NORTH EDGE OF DECK			
CENTER LINE			
SOUTH EDGE OF DECK			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C/L OF THE ABUTMENTS AND AT 0.50 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG THE EDGE OF DECK AND CENTER LINE. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

TANGENT LINE OFFSETS AT
EDGE OF DECK

TANGENT OFFSET LOCATION	NORTH EDGE OF DECK	SOUTH EDGE OF DECK
	TAN. OFFSET	TAN. OFFSET
-30	--	18'-4 1/4"
-20	--	17'-2 1/4"
-10	16'-0 1/2"	16'-5 3/4"
0	16'-3"	16'-3"
+10	16'-0 1/2"	16'-5 3/4"
+20	16'-5 3/4"	--
+30	14'-5"	--

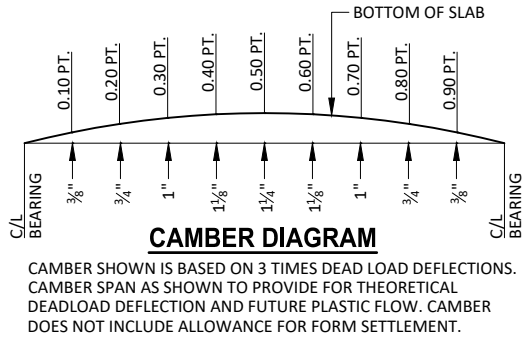
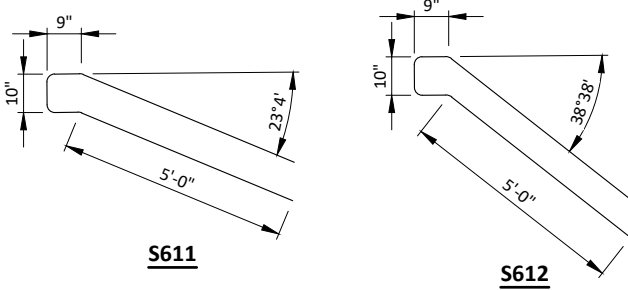
BILL OF BARS
SUPERSTRUCTURE

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
S501	66	7-6	X	X	END OF DECK
S502	54	24-6		X	SLAB - TOP - LONGIT.
S503	102	21-4		X	SLAB - TOP - TRANS.
S504	106	21-2		X	SLAB - BOTTOM - TRANS.
S1005	65	40-8	X	X	SLAB - BOTTOM - LONGIT.
S1006	1	43-8	X	X	SLAB - BOTTOM - LONGIT. - N. EDGE
S1007	1	46-0	X	X	SLAB - BOTTOM - LONGIT. - S. EDGE
S608	48	6-0		X	RAIL POSTS - INTERIOR
S609	16	6-0	X	X	RAIL POSTS - ENDS
S610	28	12-0	X	X	RAIL POSTS
S611	2	12-0	X	X	RAIL POSTS - ENDS
S612	2	12-0	X	X	RAIL POSTS - ENDS

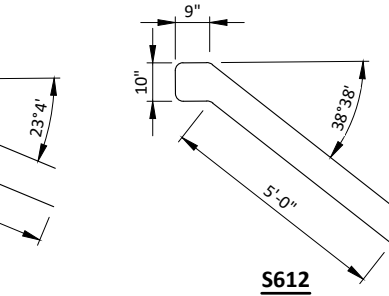
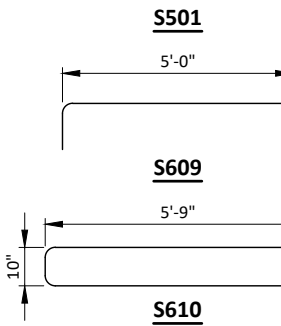
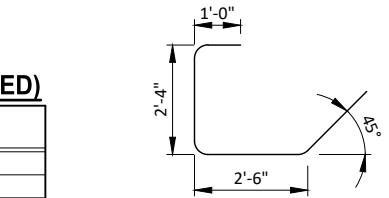
NOTES: THE FIRST DIGIT OF A THREE DIGIT BAR MARK AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

SOME BARS HAVE BEEN OMITTED FOR CLARITY.



TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB OR CENTER LINE FOLLOW THIS PROCEDURE:
-TOP OF SLAB ELEVATION AT FINAL GRADE
-SLAB THICKNESS
+CAMBER
+FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (COMPUTED BY CONTRACTOR)
=TOP OF SLAB FALSEWORK ELEVATION.



S1005, S1006, S1007

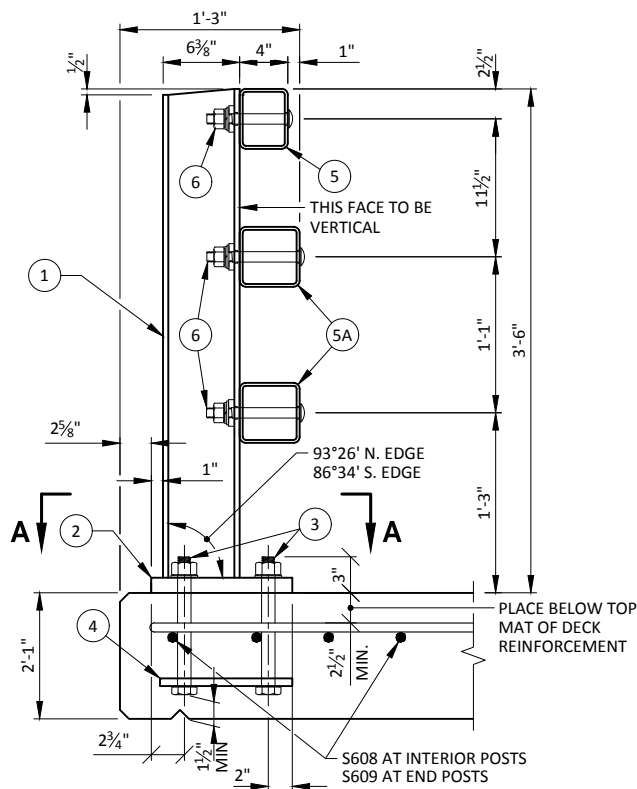
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-12-194			
DRAWN BY		JZ	PLANS CK'D. PTB
SUPERSTRUCTURE			SHEET 8 OF 9

LEGEND

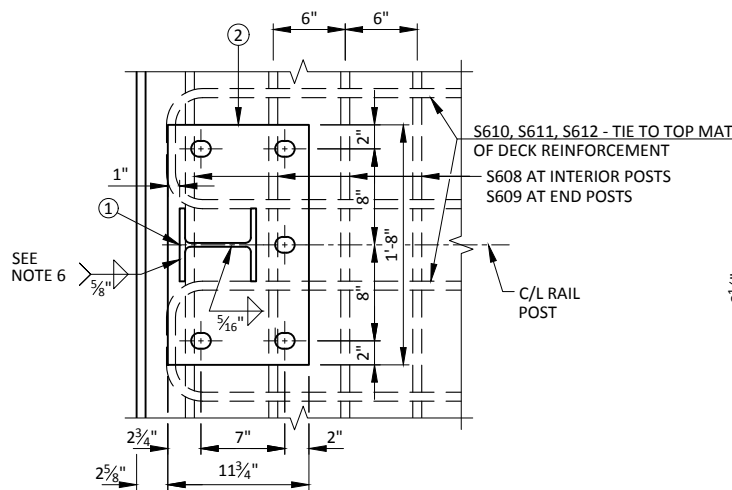
- ① W6x25 WITH $1\frac{1}{8}$ " x $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE $1\frac{1}{4}$ " x $11\frac{1}{4}$ " x $1'-8"$ WITH $1\frac{1}{16}$ " x $1\frac{1}{8}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). FIVE REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS $> 1'-4"$ USE $1'-3"$ LONG. USE $10\frac{3}{4}$ " LONG AT ALL OTHER LOCATIONS.
- ④ $\frac{5}{8}$ " x $11"$ x $1'-8"$ ANCHOR PLATE (GALVANIZED) WITH $1\frac{1}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TSS 5x4x $\frac{3}{4}$ STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TSS 5x5x $\frac{3}{4}$ STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, $\frac{3}{16}$ " x $1\frac{1}{8}$ " x $1\frac{1}{8}$ " WASHER, AND LOCK WASHER (TWO REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑦ $\frac{1}{2}$ " THK. BACK-UP PLATE WITH (2) $\frac{7}{8}$ " x $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. SIX HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM $\frac{1}{2}$ " PLATE. PROVIDE "SLIDING FIT".
- ⑩ $\frac{3}{8}$ " x $3\frac{3}{8}$ " x $2'-4"$ PLATE. TWO PER RAIL. USED IN NO. 5 & 5A.
- ⑩A $\frac{3}{8}$ " x $2\frac{1}{2}$ " x $2'-4"$ PLATE USED IN NO. 5, $\frac{3}{8}$ " x $3\frac{3}{8}$ " x $2'-4"$ PLATE USED IN NO. 5A. TWO PER RAIL.
- ⑪ $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE $1\frac{1}{16}$ " x $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND $1\frac{1}{16}$ " x $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ $\frac{7}{8}$ " DIA. BY $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (TWO REQ'D).
- ⑬ $\frac{3}{8}$ " x $8"$ x $1'-6"$ PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (FIVE REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR $\frac{7}{8}$ " A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (FOUR REQ'D.). FOUR HOLES IN TUBES.

GENERAL NOTES

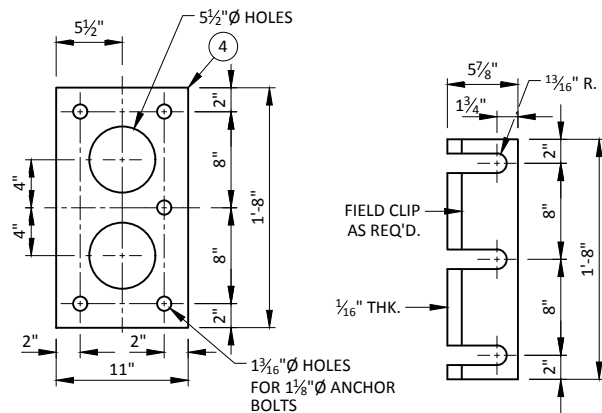
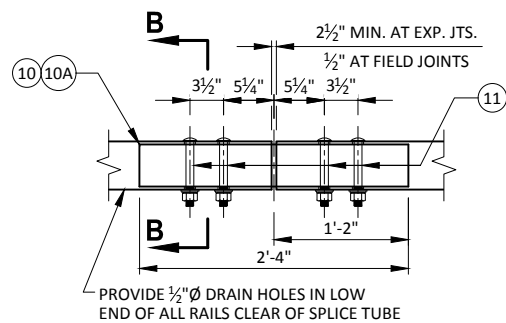
- BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-12-194" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY=50 KSI. ANCHOR PLATES AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL $1/8$ TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
- THIS RAILING MEETS MASH EVALUATION CRITERIA FOR TEST LEVEL 2 (TL-2).



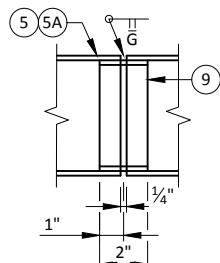
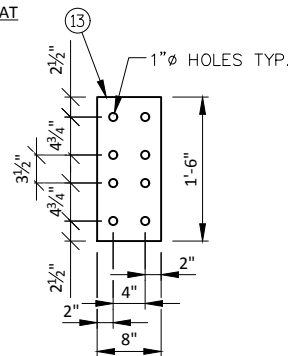
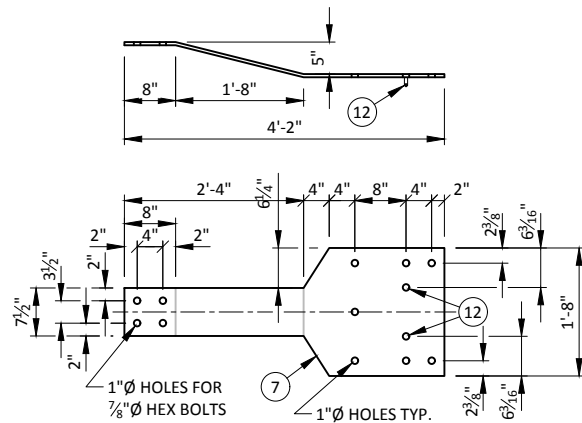
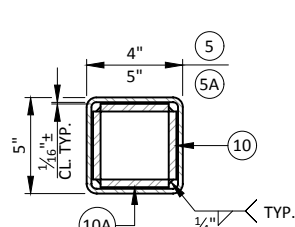
SECTION THROUGH RAILING ON DECK



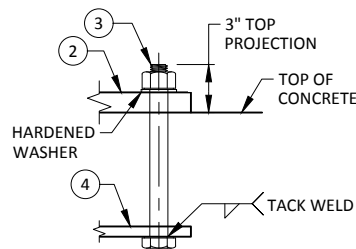
SECTION A-A

ANCHOR PLATE
AT RAIL TO DECK CONNECTIONPOST SHIM
DETAIL

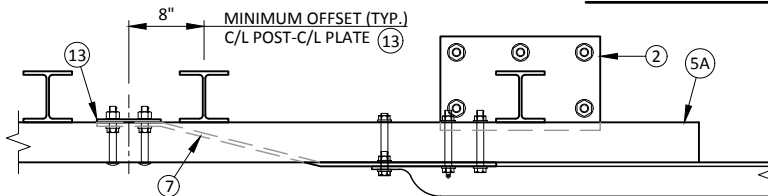
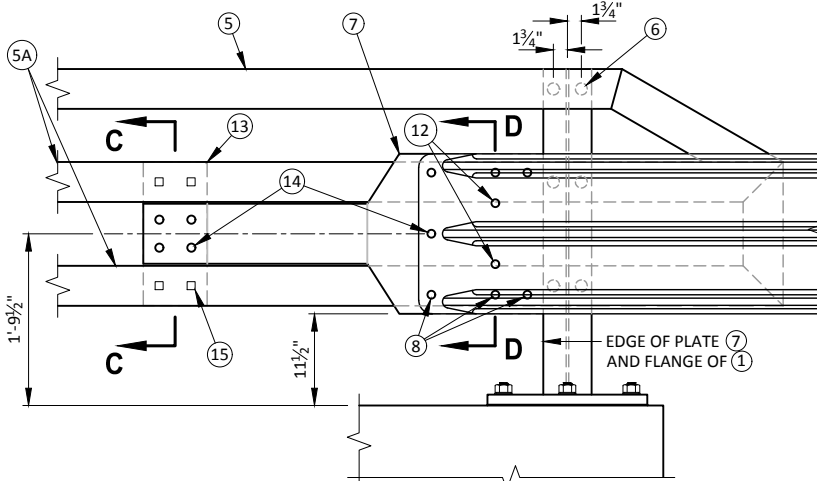
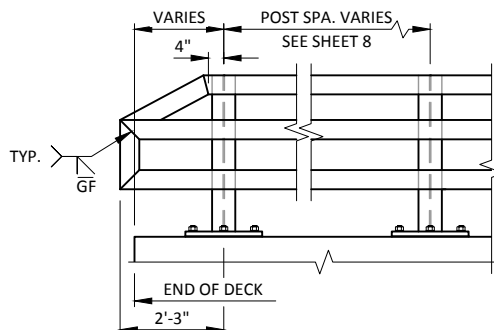
FIELD ERECTION JOINT DETAIL

SHOP RAIL
SPLICE DETAIL
(LOCATION MUST BE
SHOWN ON SHOP DRAWINGS)ANCHOR PLATE
AT BEAM GUARD ATTACHMENTBACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT

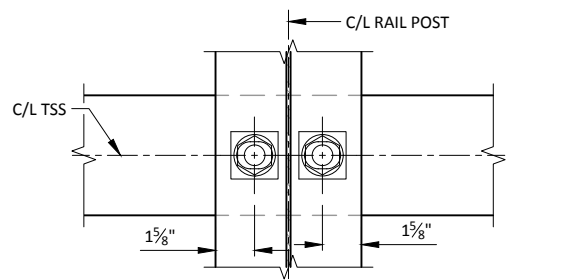
SECTION B-B



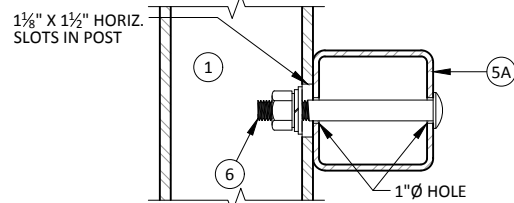
ANCHOR BOLTS

TOP VIEW AT END POST
(THRIE BEAM RAIL ATTACHMENT)DETAIL AT END POST
(THRIE BEAM RAIL ATTACHMENT)

PART ELEVATION OF RAILING



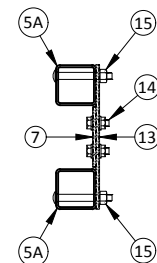
SECTION THROUGH POST WEB



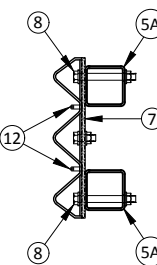
SECTION THROUGH RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN.
CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



SECTION C-C



SECTION D-D

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-12-194			
DRAWN BY JZ		PLANS CK'D. PTB	
TUBULAR RAILING TYPE M		SHEET 9 OF 9	

EARTHWORK-MAINLINE - STAGE 1 - BY OTHERS

STATION	AREA (SF)				INCREMENTAL VOL (CY)						CUMMULATIVE VOLUME (CY)					
					SALVAGED/ UNUSABLE				EXPANDED ROCK				EXPANDED			
	CUT	PAV'T MATERIAL	FILL	ROCK EXC	CUT NOTE 1	PAV'T MATERIAL NOTE 2	FILL NOTE 3	ROCK EXC	(1.1) NOTE 4	FILL (25%)	CUT 1.00 NOTE 1	FILL	ROCK EXC	(1.1) NOTE 4	FILL (25%) NOTE 5	MASS ORDINATE NOTE 6
9+90	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10+00	19	0	0	0	4	0	0	0	0	0	4	0	0	0	0	4
10+50	33	0	0	0	49	0	0	0	0	0	53	0	0	0	0	53
11+00	16	0	5	0	45	0	3	0	0	6	98	3	0	0	6	92
11+00	0	0	71	0	0	0	0	0	0	0	98	3	0	0	6	92
11+50	0	0	71	0	0	0	131	0	0	163	98	134	0	0	169	-71
11+84	0	0	71	0	0	0	88	0	0	111	98	222	0	0	280	-182
11+84	26	0	193	0	0	0	0	0	0	0	98	222	0	0	280	-182
11+98	26	0	193	0	13	0	100	0	0	123	111	322	0	0	403	-292
11+98	0	0	0	0	0	0	0	0	0	0	111	322	0	0	403	-292
12+43	0	0	0	0	0	0	0	0	0	0	111	322	0	0	403	-292
12+43	27	0	120	0	0	0	0	0	0	0	111	322	0	0	403	-292
12+50	67	0	191	0	12	0	40	0	0	50	123	362	0	0	453	-330
13+00	9	0	122	0	71	0	290	0	0	362	194	652	0	0	815	-621
13+50	9	0	19	0	17	0	130	0	0	163	211	782	0	0	978	-767
14+00	0	0	0	0	9	0	18	0	0	22	220	800	0	0	1000	-780
COLUMN SUBTOTALS =					220	0	800	0	0	1000						

EARTHWORK-PLUM RUN ROAD - STAGE 1 - BY OTHERS

STATION	AREA (SF)				INCREMENTAL VOL (CY)						CUMMULATIVE VOLUME (CY)					
	CUT	SALVAGED/ UNUSABLE	FILL	ROCK EXC	CUT NOTE 1	SALVAGED/ UNUSABLE PAV'T MATERIAL	FILL NOTE 3	ROCK EXC	EXPANDED ROCK (1.1)	FILL (25%)	CUT 1.00 NOTE 1	FILL	ROCK EXC	EXPANDED ROCK (1.1)	FILL (25%) NOTE 5	MASS ORDINATE NOTE 6
		PAV'T MATERIAL				NOTE 2			NOTE 4					NOTE 4		
50+16	4	0	266	0	0	0	0	0	0	0	0	0	0	0	0	0
50+31	4	0	266	0	3	0	147	0	0	184	3	147	0	0	184	-181
50+31	0	0	0	0	0	0	0	0	0	0	3	147	0	0	184	-181
50+46	0	0	0	0	0	0	0	0	0	0	3	147	0	0	184	-181
50+46	251	0	15	0	0	0	0	0	0	0	3	147	0	0	184	-181
50+50	251	0	15	4	38	0	2	0	0	3	41	149	0	0	186	-145
51+00	1	0	6	177	236	0	19	168	184	-204	277	168	168	184	-18	295
51+50	6	0	0	86	7	0	5	243	266	-324	284	173	411	450	-342	626
52+00	5	0	1	21	11	0	1	99	108	-132	295	174	510	558	-474	769
52+50	0	0	0	0	5	0	1	20	22	-26	300	175	530	580	-500	800
COLUMN SUBTOTALS =					300	0	175	530	580	-500						


NOTES: 1 - CUT 2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL 3 - FILL 4 - EXPANDED ROCK FACTOR 5 - FILL (25%) 6 - MASS ORDINATE	CUT INCLUDES SALVAGED/UNUSABLE MATERIAL THIS DOES NOT SHOW UP IN CROSS SECTIONS DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME REDUCED MARSH THAT CAN BE USED IN FILL FILL 25%: (FILL -REDUCED MARSH IN FILL)*1.25 (CUT - FILL (25%)) EXPANDED ROCK FACTOR = 1.1 FILL 25%: (UNEXPANDED FILL - (ROCK * ROCK FACTOR))*1.25 (CUT - FILL (25%))
---	---


EARTHWORK-MAINLINE - STAGE 2 - BY OTHERS


AREA (SF)					INCREMENTAL VOL (CY)						CUMMULATIVE VOLUME (CY)							
STATION	CUT	SALVAGED/ UNUSABLE PAV'T MATERIAL		ROCK EXC	CUT NOTE 1	SALVAGED/ UNUSABLE PAV'T MATERIAL		FILL NOTE 3	ROCK EXC	EXPANDED ROCK (1.1) NOTE 4		CUT 1.00 NOTE 1	FILL	ROCK EXC	EXPANDED ROCK (1.1) NOTE 4		FILL (25%) NOTE 5	MASS ORDINATE NOTE 6
9+90	43	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10+00	46	0	1	0	17	0	4	0	0	0	5	17	4	0	0	5	12	
10+50	37	0	4	4	78	0	3	3	3	4	-1	95	7	3	4	4	91	
11+00	17	0	0	36	51	0	0	0	37	41	-53	146	7	40	45	-49	195	
11+00	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
11+50	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
11+84	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
11+84	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
11+98	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
11+98	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
12+43	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
12+43	0	0	0	0	0	0	0	0	0	0	0	146	7	40	45	-49	195	
12+50	57	0	0	0	7	0	0	0	0	0	0	153	7	40	45	-49	202	
13+00	56	0	0	0	105	0	0	0	0	0	0	258	7	40	45	-49	307	
13+50	48	0	3	0	97	0	5	0	0	0	6	355	12	40	45	-43	398	
14+00	43	0	0	0	85	0	4	0	0	0	5	440	16	40	45	-38	478	
COLUMN SUBTOTALS =					440	0	16	40	45	-38								

EARTHWORK-PLUM RUN ROAD - STAGE 2 - BY OTHERS

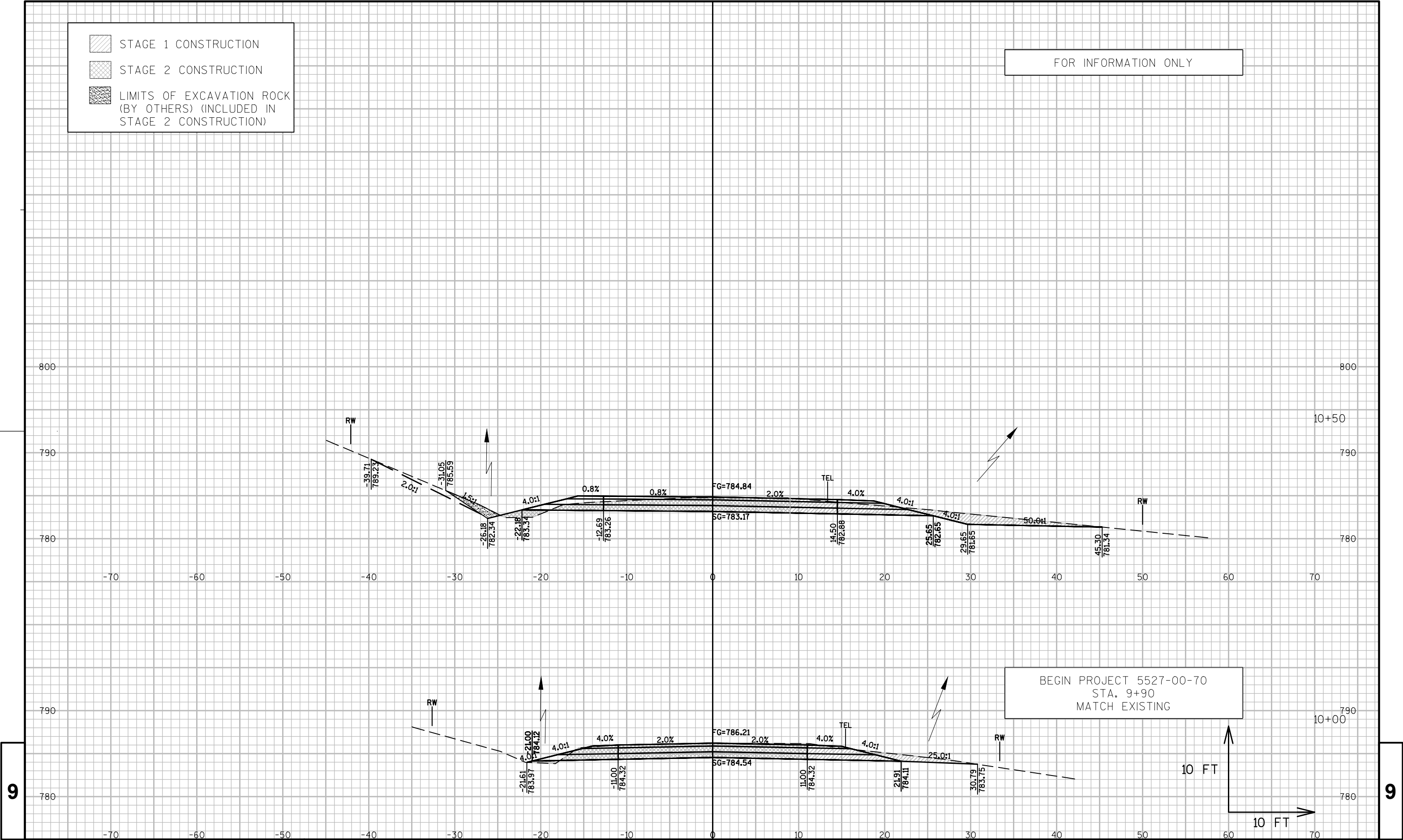
STATION	AREA (SF)				INCREMENTAL VOL (CY)						CUMMULATIVE VOLUME (CY)					
	CUT	SALVAGED/ UNUSABLE PAV'T MATERIAL	FILL	ROCK EXC	CUT NOTE 1	SALVAGED/ UNUSABLE PAV'T MATERIAL NOTE 2	FILL NOTE 3	ROCK EXC	EXPANDED ROCK (1.1) NOTE 4	FILL (25%)	CUT 1.00 NOTE 1	FILL	ROCK EXC	EXPANDED ROCK (1.1) NOTE 4	FILL (25%) NOTE 5	MASS ORDINATE NOTE 6
50+16	16	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
50+31	16	0	0	0	9	0	0	0	0	0	9	0	0	0	0	9
50+31	19	0	266	0	0	0	0	0	0	0	9	0	0	0	0	9
50+46	478	0	15	0	138	0	80	0	0	100	147	80	0	0	100	47
50+46	226	0	0	0	0	0	0	0	0	0	147	80	0	0	100	47
50+50	226	0	0	0	34	0	0	0	0	0	181	80	0	0	100	81
51+00	588	0	0	0	755	0	0	0	0	0	936	80	0	0	100	836
51+50	9	0	0	0	555	0	0	0	0	0	1491	80	0	0	100	1391
52+00	24	0	0	0	32	0	0	0	0	0	1523	80	0	0	100	1423
52+50	37	0	0	0	57	0	0	0	0	0	1580	80	0	0	100	1480
COLUMN SUBTOTALS =					1580	0	80	0	0	100						
MAINLINE - STAGE 1					220	0	800	0	0	1000	220	800	0	0	1000	-780
MAINLINE - STAGE 2					440	0	16	40	45	-38	660	816	40	45	962	-302
PLUM RUN ROAD - STAGE 1					300	0	175	530	580	-500	960	991	570	625	462	498
PLUM RUN ROAD - STAGE 2					1580	0	80	0	0	100	2540	1071	570	625	562	1978
F.E. - STAGE 2					15	0	0	0	0	0	2555	1071	570	625	562	1993
					2555	0	1071	570	625	562						



STAGE 1 CONSTRUCTION



STAGE 2 CONSTRUCTION



LIMITS OF EXCAVATION ROCK
(BY OTHERS) (INCLUDED IN
STAGE 2 CONSTRUCTION)

FOR INFORMATION ONLY




STAGE 1 CONSTRUCTION


STAGE 2 CONSTRUCTION


LIMITS OF EXCAVATION ROCK
(BY OTHERS) (INCLUDED IN
STAGE 2 CONSTRUCTION)

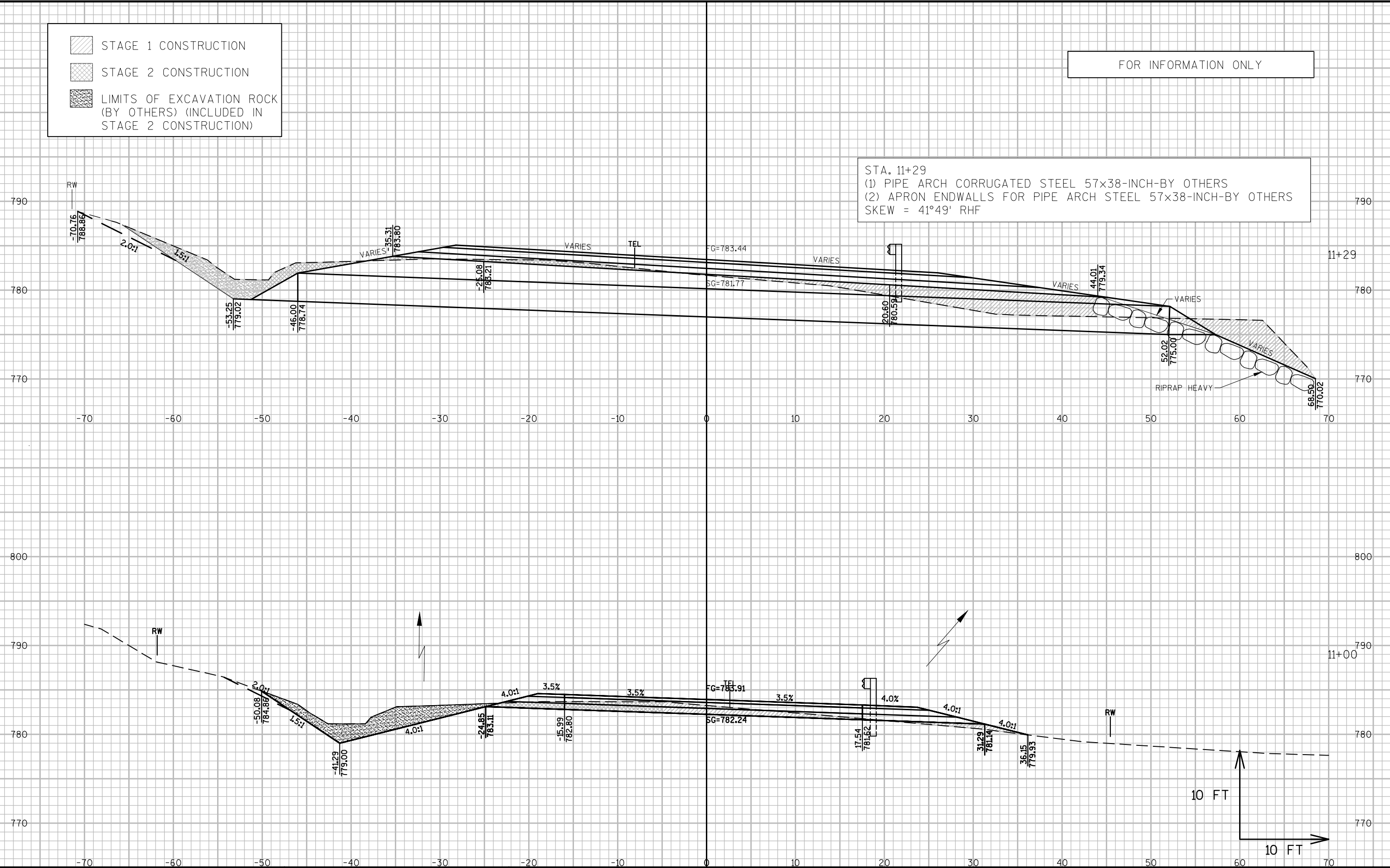
FOR INFORMATION ONLY

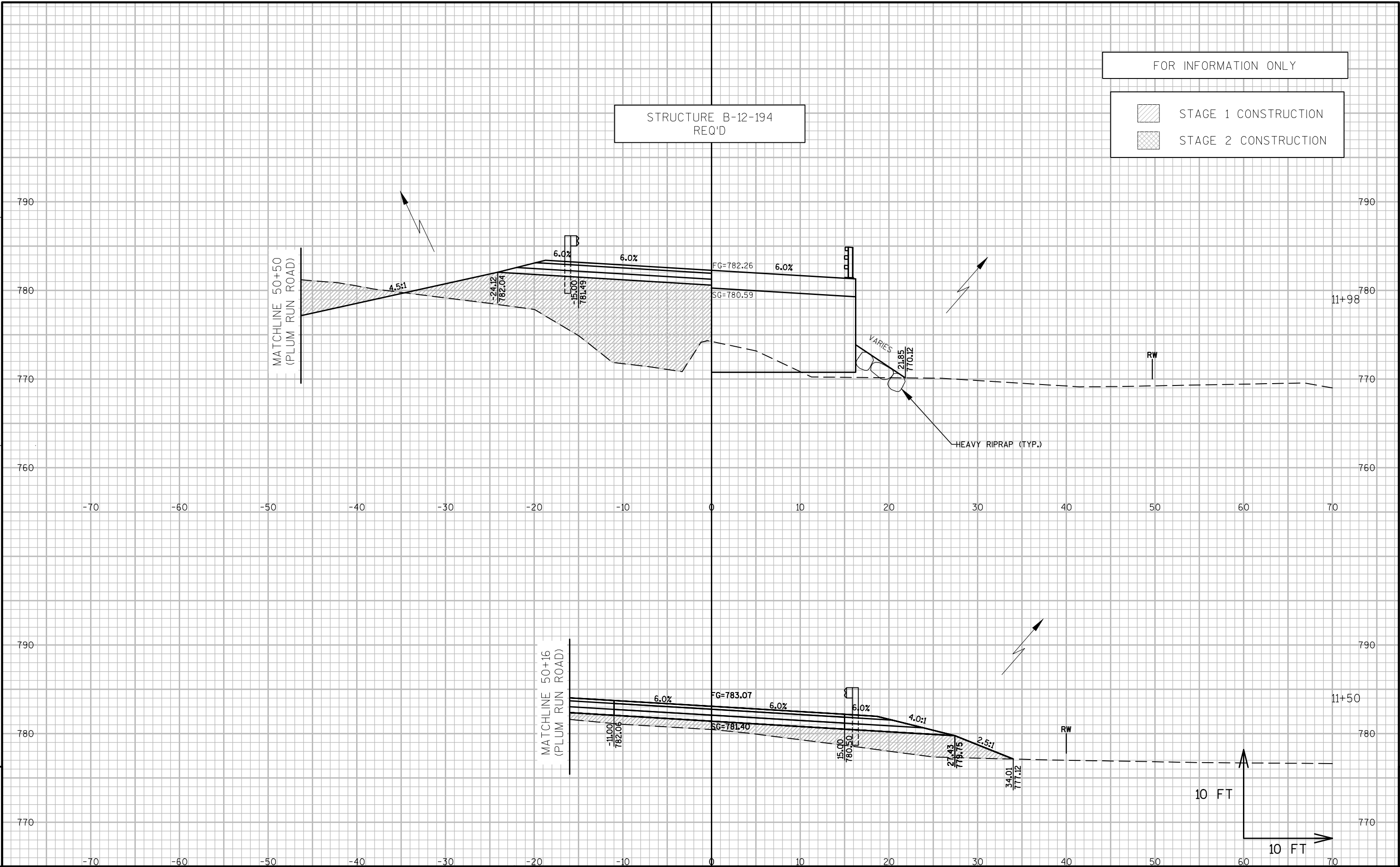
STA. 11+29

(1) PIPE ARCH CORRUGATED STEEL 57×38-INCH-BY OTHERS

(2) APRON ENDWALLS FOR PIPE ARCH STEEL 57×38-INCH-BY OTHERS

SKEW = 41°49' RHF





PROJECT NO:5527-00-70

HWY: CTH U

COUNTY: CRAWFORD

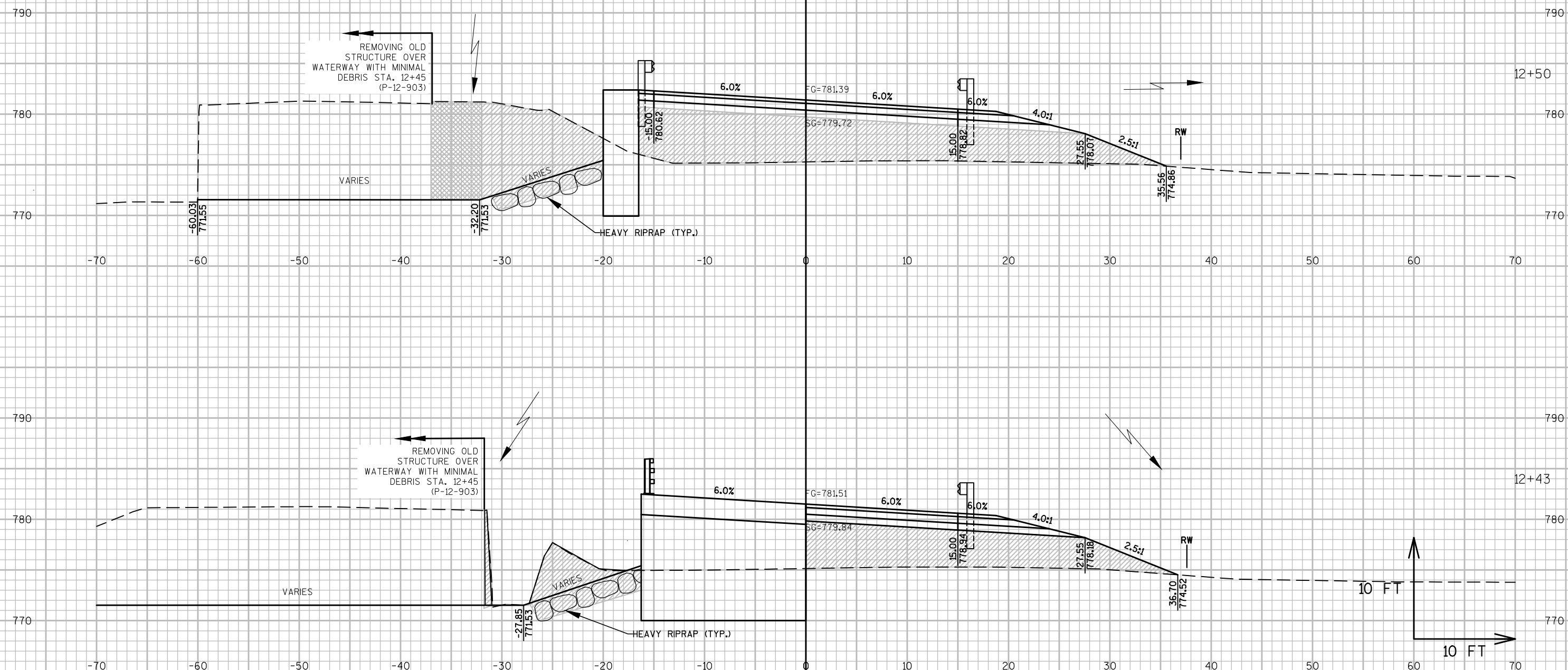
CROSS SECTIONS: MAINLINE

SHEET

E

FOR INFORMATION ONLY

STAGE 1 CONSTRUCTION
STAGE 2 CONSTRUCTION



PROJECT NO:5527-00-70

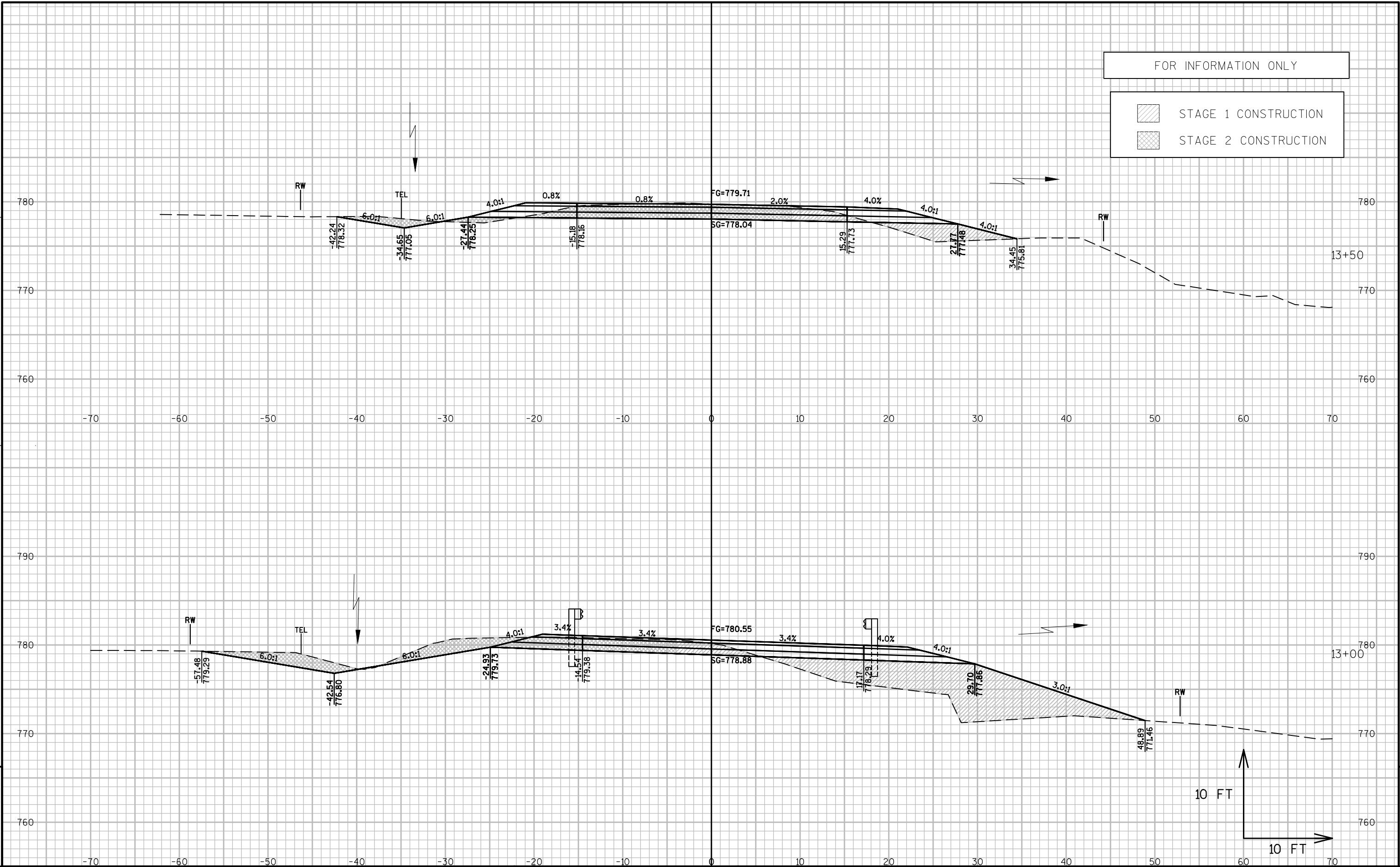
HWY: CTH U

COUNTY: CRAWFORD

CROSS SECTIONS: MAINLINE

SHEET

E



FOR INFORMATION ONLY



9

9

PROJECT NO:5527-00-70

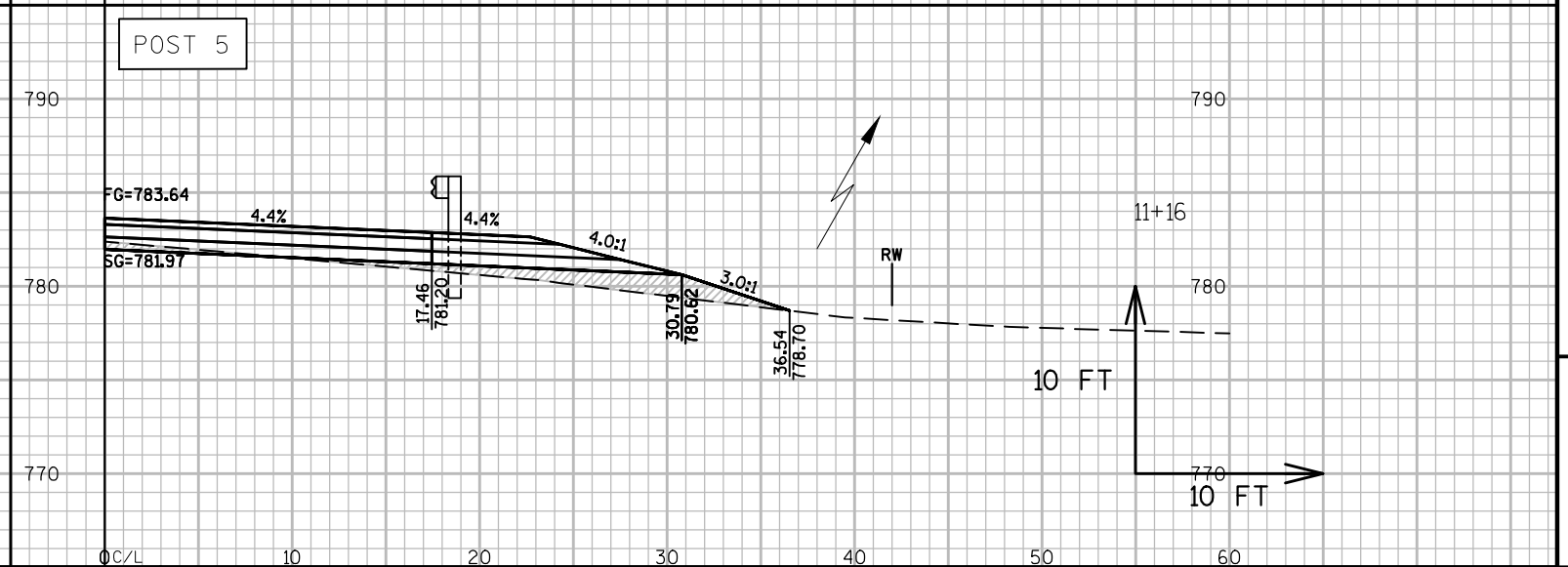
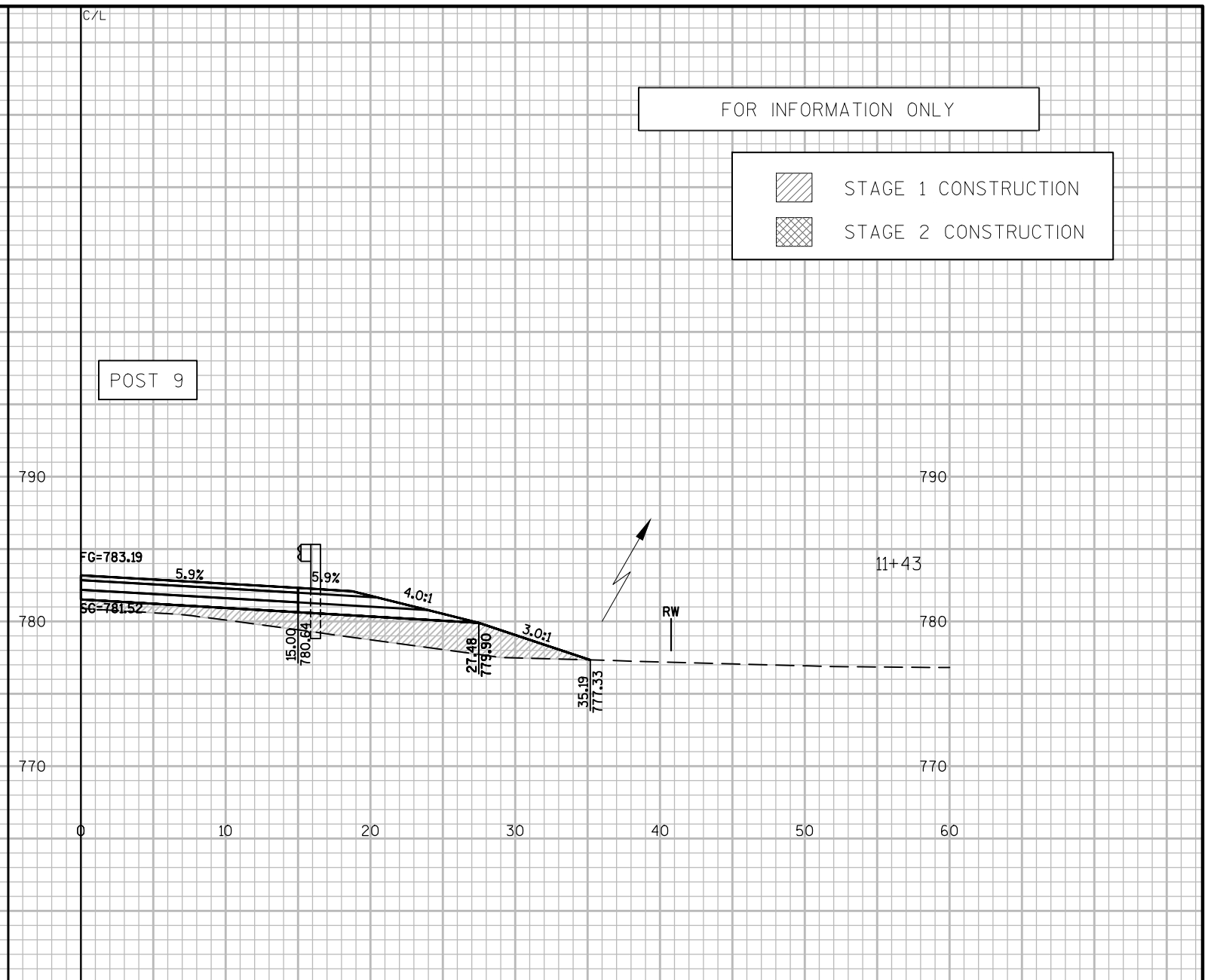
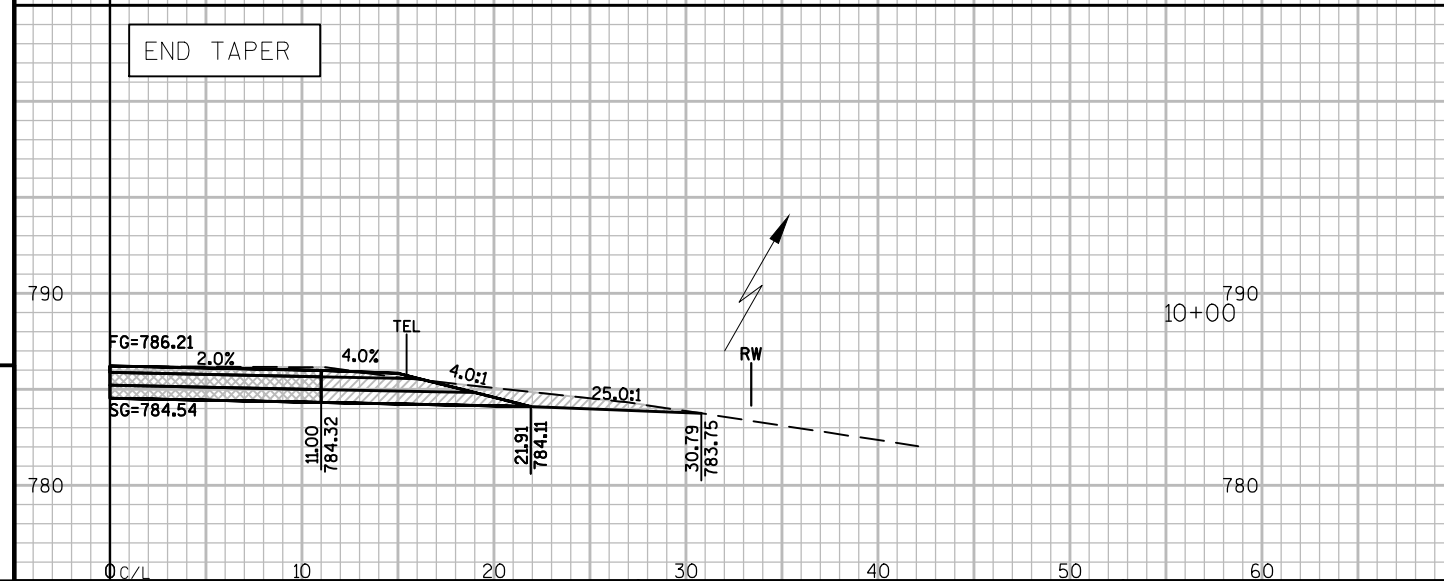
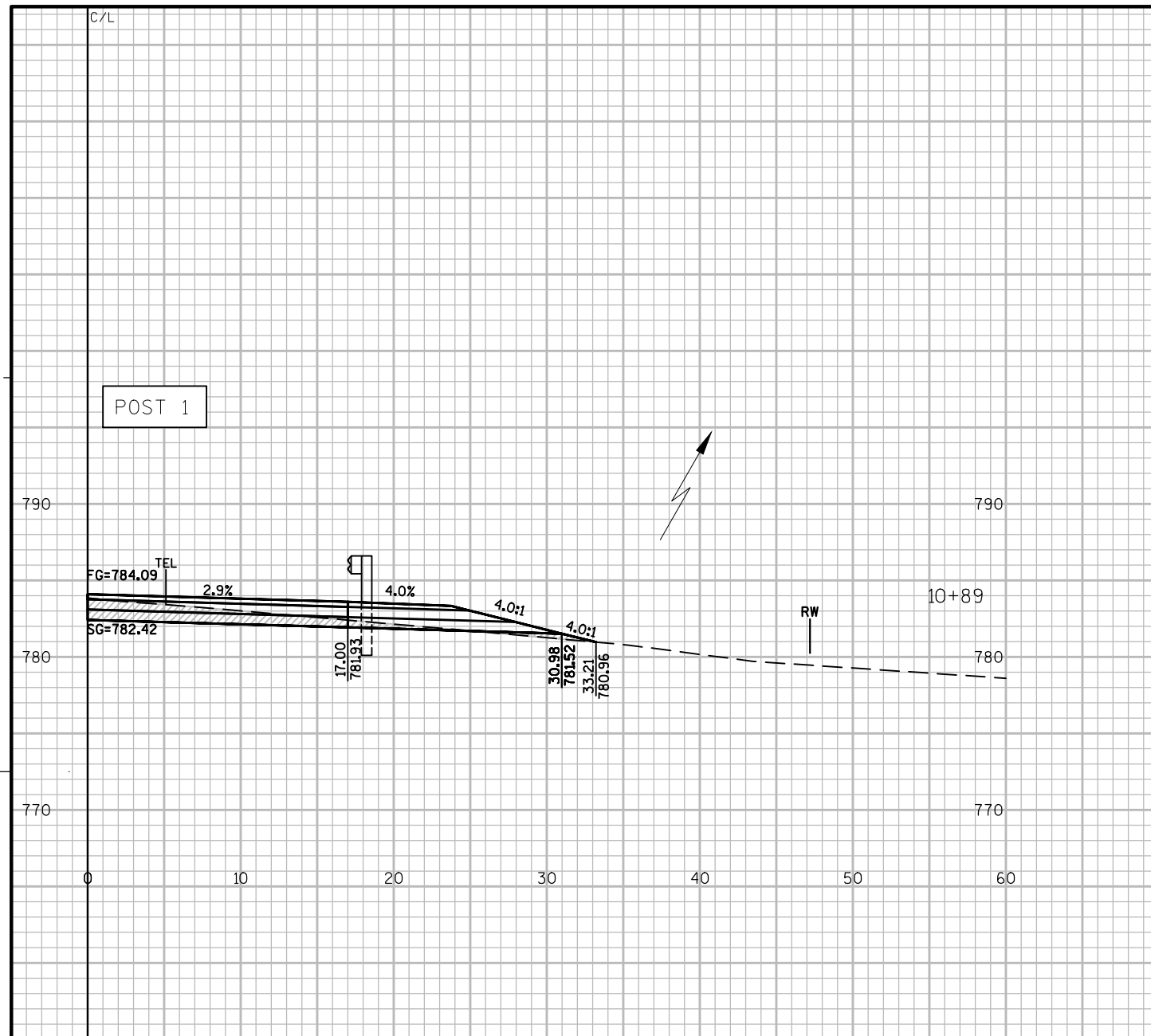
HWY: CTH U

COUNTY: CRAWFORD

CROSS SECTIONS: PLUM RUN ROAD

SHEET

E



FOR INFORMATION ONLY

STAGE 1 CONSTRUCTION

STAGE 2 CONSTRUCTION

PROJECT NO:5527-00-70

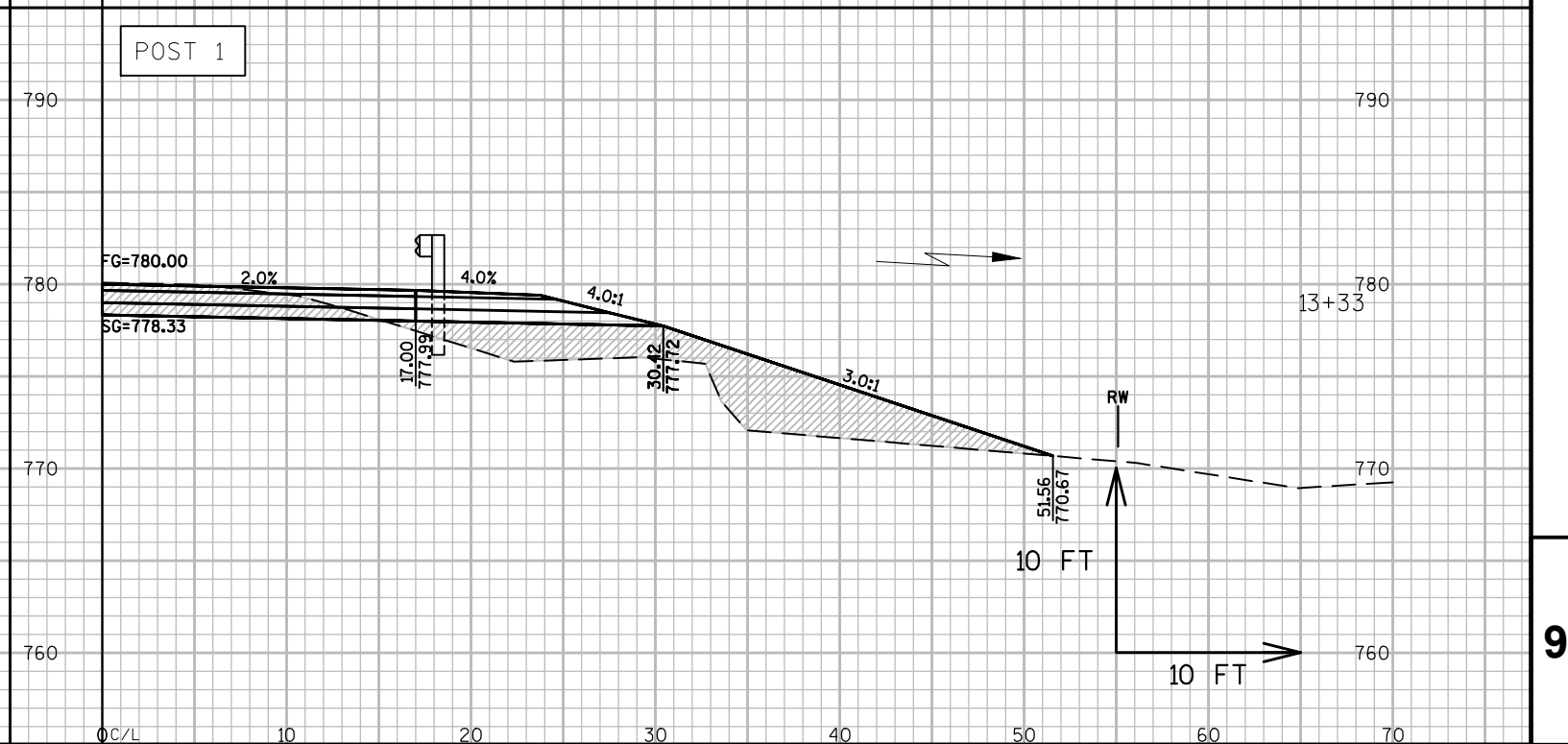
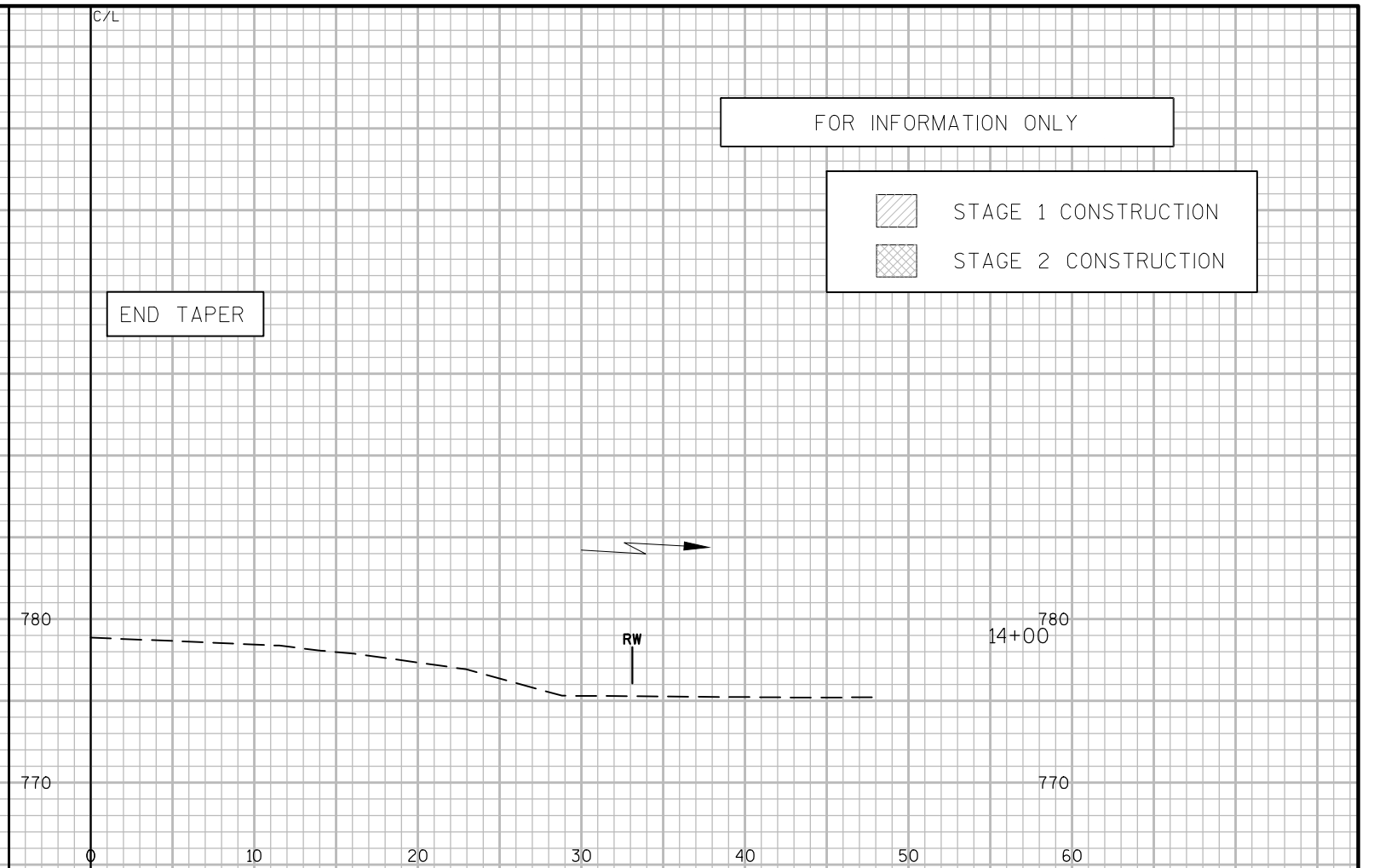
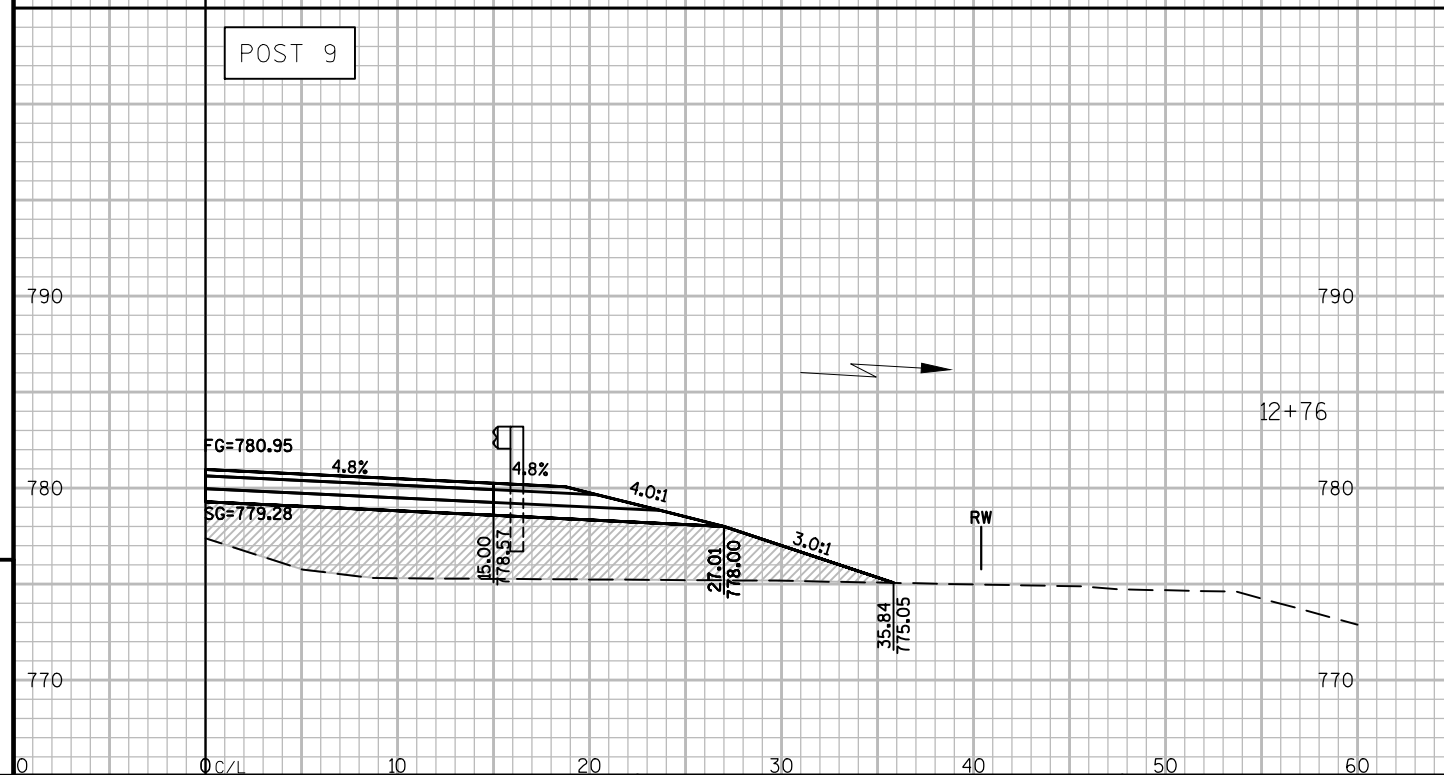
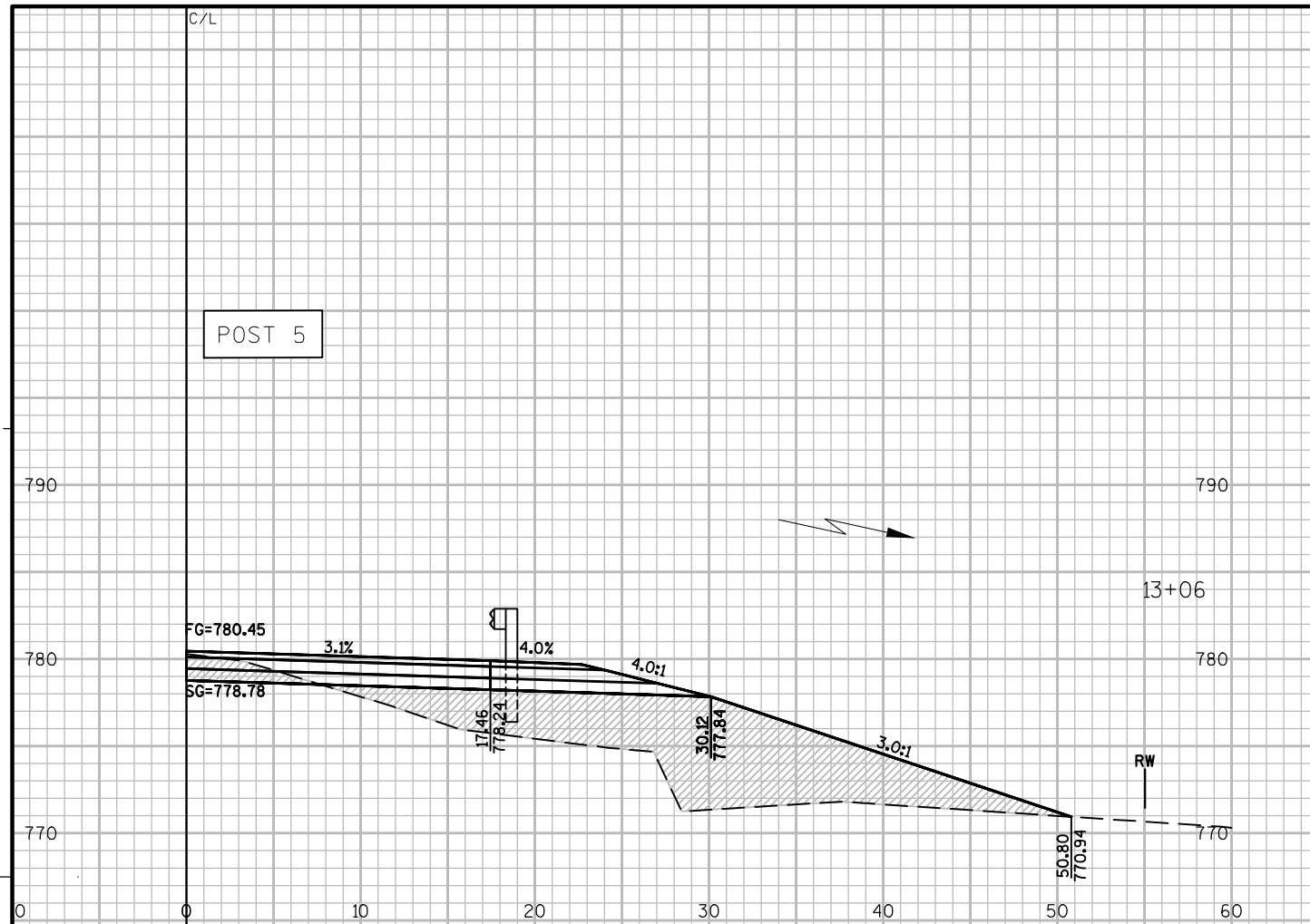
HWY: CTH U

COUNTY: CRAWFORD

CROSS SECTIONS: MAINLINE (ENERGY ABSORBING TERMINAL SECTIONS)

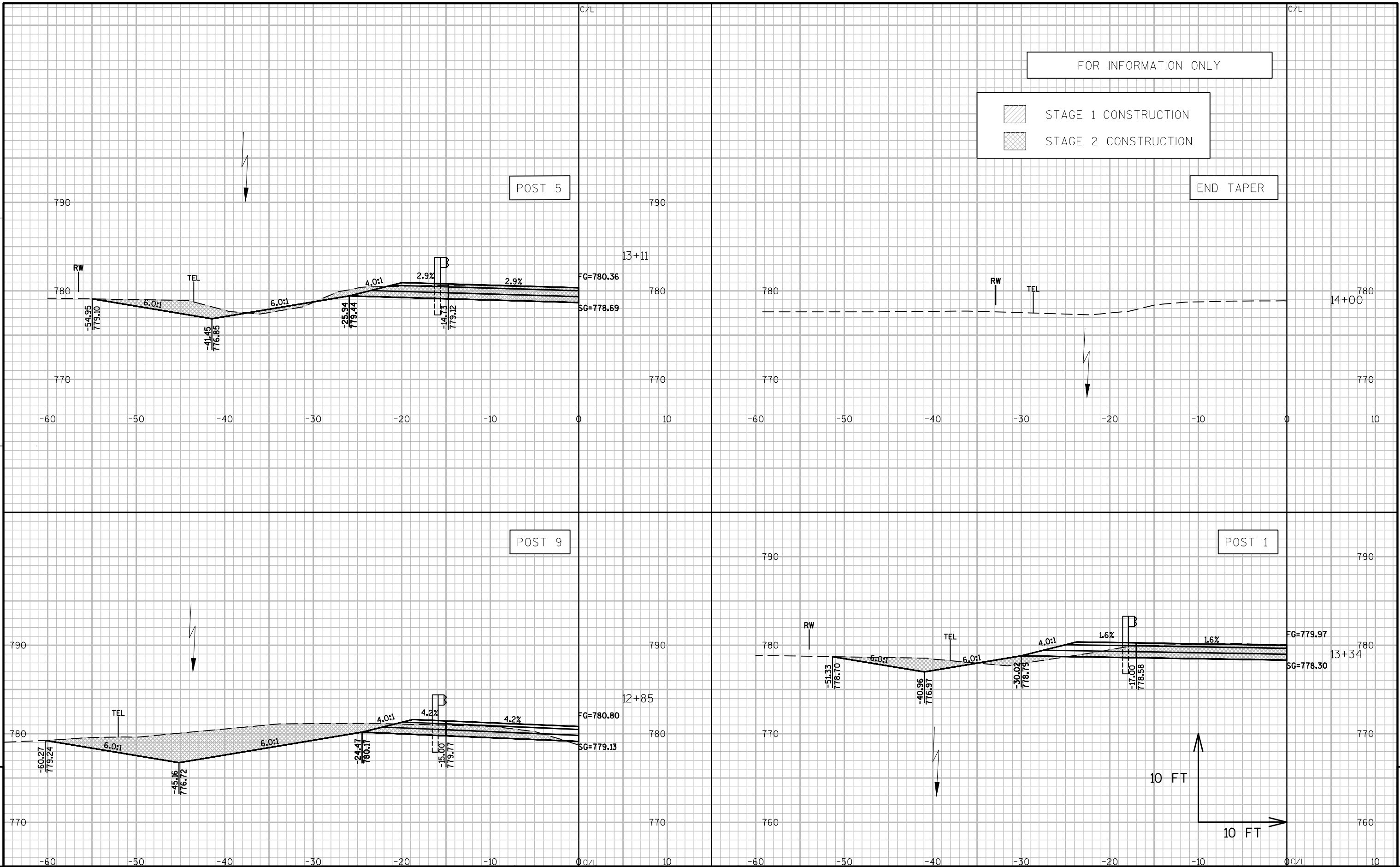
SHEET


E




FOR INFORMATION ONLY

STAGE 1 CONSTRUCTION
STAGE 2 CONSTRUCTION






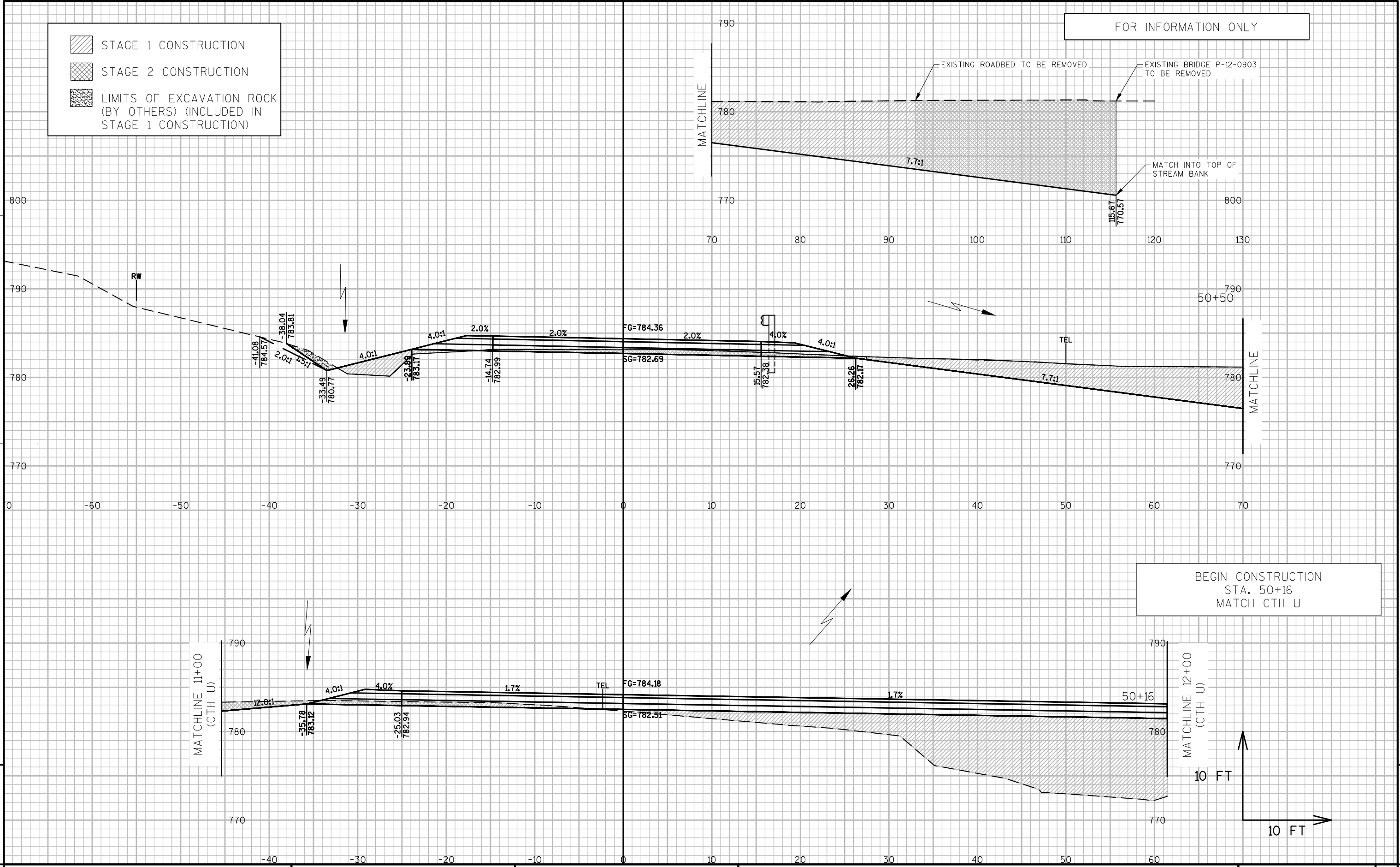
STAGE 1 CONSTRUCTION



STAGE 2 CONSTRUCTION



LIMITS OF EXCAVATION ROCK
(BY OTHERS) (INCLUDED IN
STAGE 1 CONSTRUCTION)



FOR INFORMATION ONLY

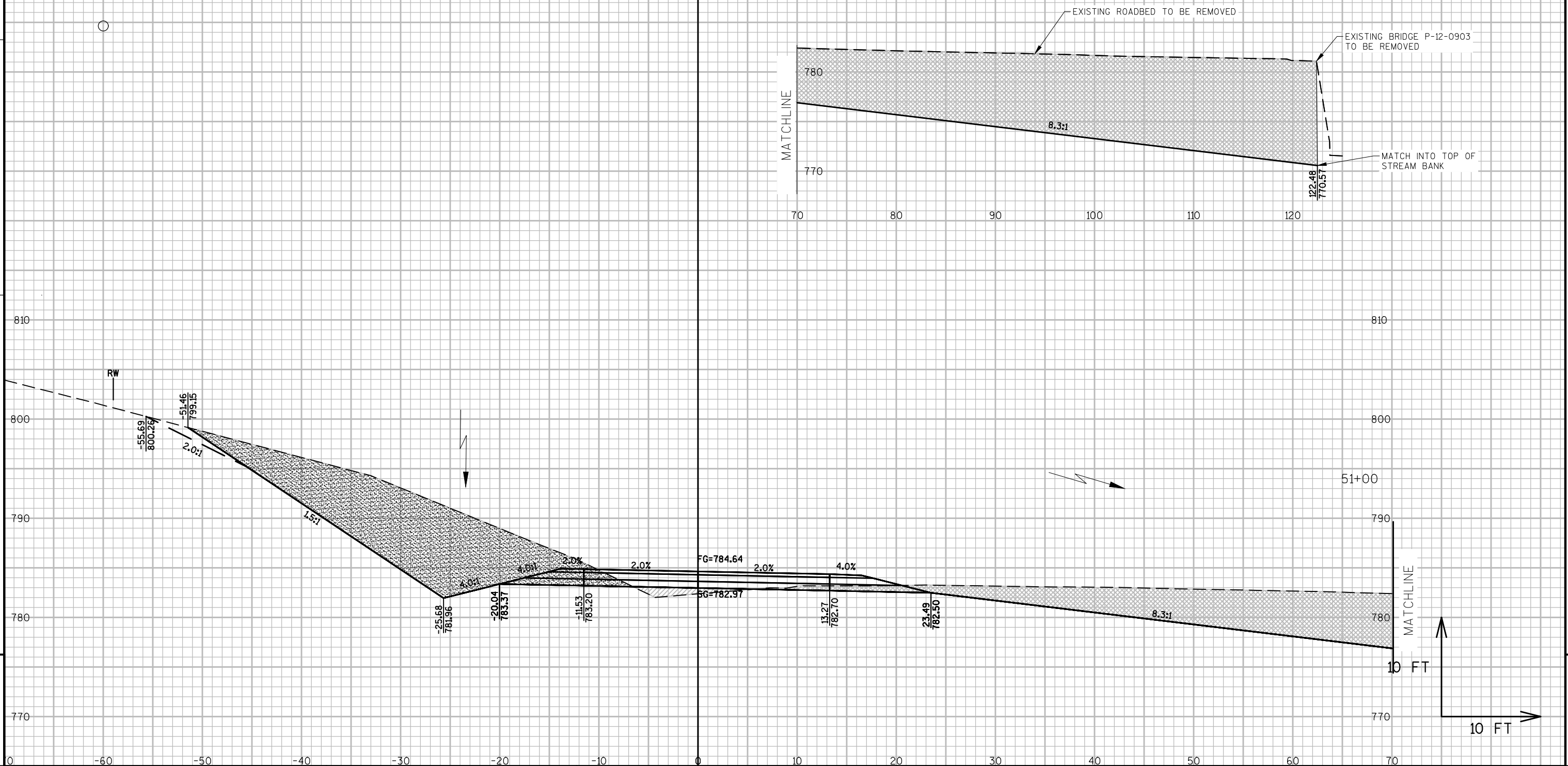
BEGIN CONSTRUCTION
STA. 50+16
MATCH CTH U

9

9

FOR INFORMATION ONLY

- STAGE 1 CONSTRUCTION
- STAGE 2 CONSTRUCTION
- LIMITS OF EXCAVATION ROCK (BY OTHERS) (INCLUDED IN STAGE 1 CONSTRUCTION)



PROJECT NO:5527-00-70

HWY: CTH U

COUNTY: CRAWFORD

CROSS SECTIONS: PLUM RUN ROAD

SHEET

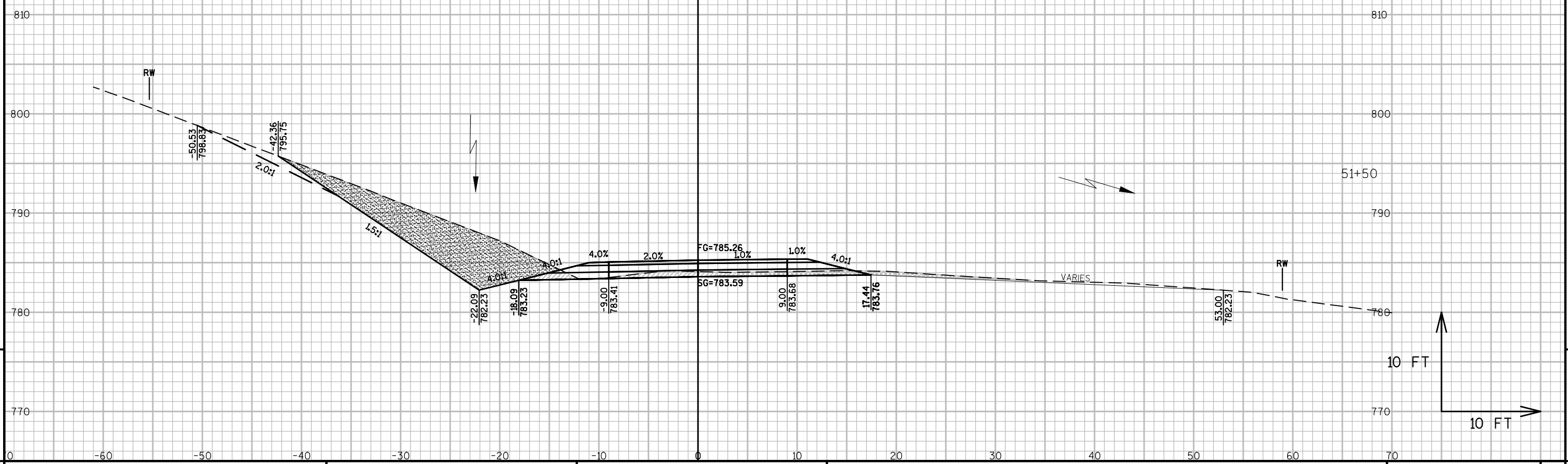
E

FOR INFORMATION ONLY

STAGE 1 CONSTRUCTION

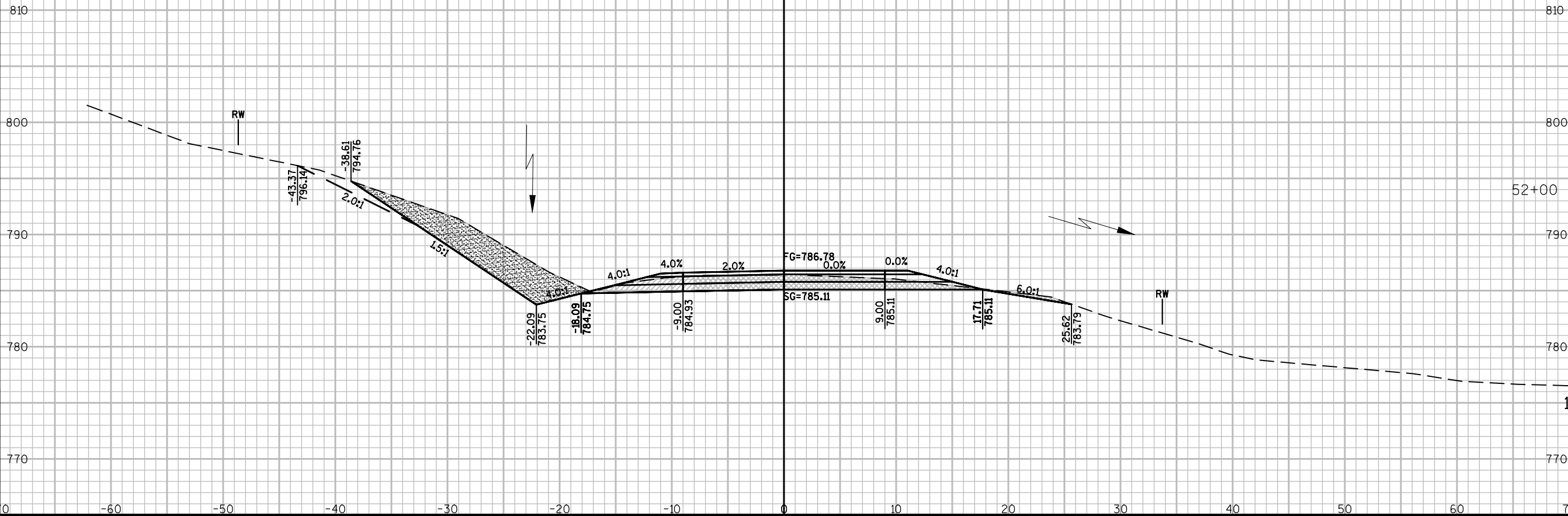
STAGE 2 CONSTRUCTION

LIMITS OF EXCAVATION ROCK
(BY OTHERS) (INCLUDED IN
STAGE 1 CONSTRUCTION)



FOR INFORMATION ONLY

- STAGE 1 CONSTRUCTION
- STAGE 2 CONSTRUCTION
- LIMITS OF EXCAVATION ROCK (BY OTHERS) (INCLUDED IN STAGE 1 CONSTRUCTION)



PROJECT NO:5527-00-70

HWY: CTH U

COUNTY: CRAWFORD

CROSS SECTIONS: PLUM RUN ROAD

SHEET

E

FOR INFORMATION ONLY



9

9

- STAGE 1 CONSTRUCTION
- STAGE 2 CONSTRUCTION

FOR INFORMATION ONLY

STA. 51+82, RT.
F.E. REQ'D

800
790
51+82
780
770

2.0%
FG=786.14
SG=784.47
9.00
784.50
17.63
784.53
8.00
17.4%

RW

32.53
782.35

10 FT

10 FT

PROJECT NO:5527-00-70

HWY: CTH U

COUNTY: CRAWFORD

CROSS SECTIONS: PLUM RUN ROAD

SHEET

E



Wisconsin Department of Transportation

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