

MAD

WITH:

PROJECT ID:

5490-00-60

COUNTY:

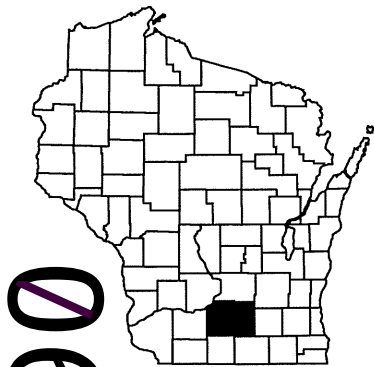
DANE

JULY 2018

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plan
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plans
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 84



DESIGN DESIGNATION

A.A.D.T.	2018	=	42,500
A.A.D.T.	2038	=	54,600
D.H.V.		=	N/A
D.D.		=	N/A
T.		=	N/A
DESIGN SPEED		=	50 MPH
ESALS		=	N/A

CONVENTIONAL SYMBOLS

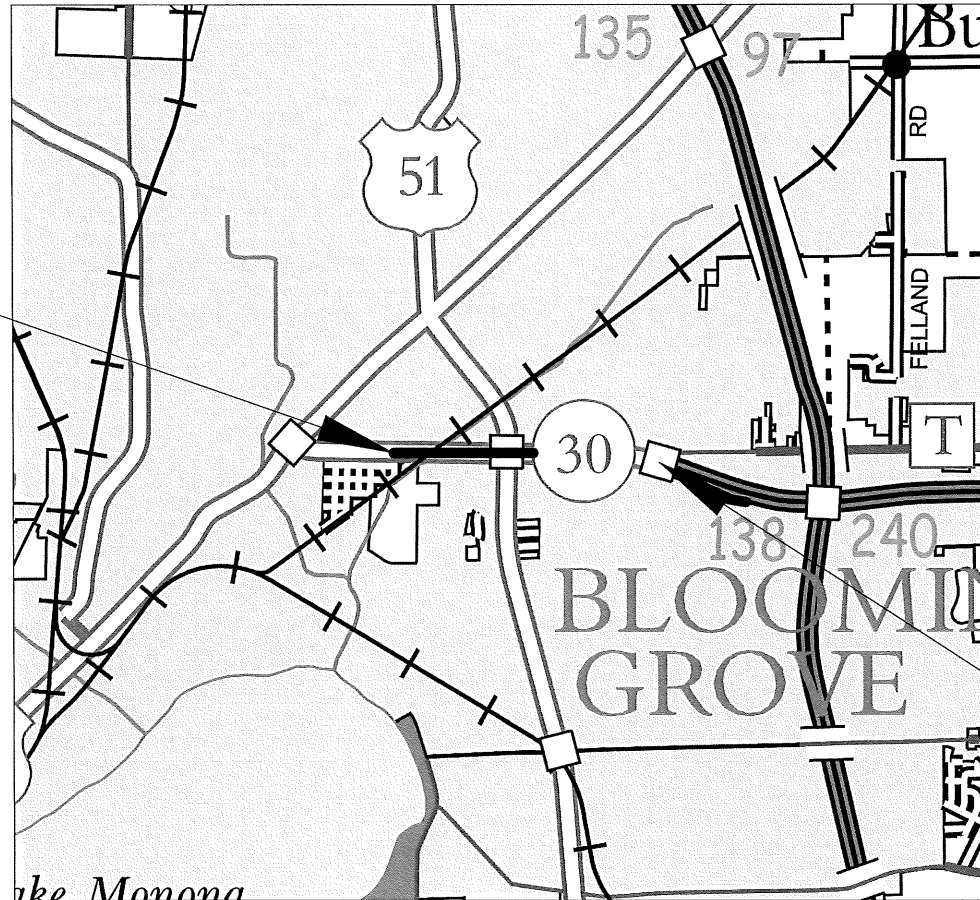
PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT
STA 200+00
X=834,565.99
Y=494,480.81



LAYOUT
SCALE 0 1 MI.
TOTAL NET LENGTH OF CENTERLINE = 0.000 MI.

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, DANE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NATIONAL GEODETIC VERTICAL DATUM OF NAVD 88 (2012).

STATE PROJECT

5490-00-60

FEDERAL PROJECT

PROJECT

WISC 2018304

CONTRACT

1

R-10-E R-11-E

T-8-N
T-7-N

END PROJECT
STA 288+52.33

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	_____
Designer	LORRAINE BETZEL
Project Manager	JIM SIMPSON
Regional Examiner	SW REGION
Regional Supervisor	KURT JOHNSON

APPROVED FOR THE DEPARTMENT

DATE: 01-22-2018 (Signature)

E

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

COMMON EXCAVATION AND TOPSOIL QUANTITIES ARE BASED ON THE REMOVAL AND REPLACEMENT OF 3" OF MATERIAL.

EXACT EROSION CONTROL DEVICE LOCATIONS WILL BE DETERMINED BY THE ENGINEER. EROSION CONTROL DEVICES SHALL BE PLACED IN SEQUENCE WITH CONSTRUCTION OPERATIONS OR AS DETERMINED BY THE ENGINEER.

INLETS SHALL BE COVERED AS NECESSARY TO PREVENT CONSTRUCTION MATERIAL FROM FALLING INTO THE INLETS.

CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS.

PRIOR TO PLACEMENT OF THRIE BEAM THE SHOULDERS SHALL BE IN PLACE, SHAPED, AND COMPACTED.

DNR CONTACT

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eric.heggelund@wisconsin.gov

WISDOT CONTACT

JIM SIMPSON
WISDOT PROJECT MANAGER
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MADISON, WI 53704
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DESIGN CONTACT

LORRAINE BETZEL
DESIGN ENGINEER
2101 WRIGHT STREET
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(608)246-3279
Lorraine.Betzel@dot.wi.gov



LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	ID	INSIDE DIAMETER	SALV	SALVAGED
AC	ACRE	INV	INVERT	SSS	SANITARY AND STORM SEWER
AADT	ANNUAL AVERAGE DAILY TRAFFIC	IP	IRON PIPE	SAN	SANITARY SEWER
ASPH	ASPHALT	JT	JOINT	SEC	SECTION
AVG	AVERAGE	JCT	JUNCTION	SHLDR	SHOULDER
BL	BASE LINE	LT	LEFT	SW	SIDEWALK
BM	BENCH MARK	L	LENGTH OF CURVE	S	SOUTH
CB	CATCH BASIN	LHF	LEFT HAND FORWARD	SB	SOUTHBOUND
C/L	CENTER LINE	LF	LENEAR FOOT	SP	SPECIAL
CC	CENTER TO CENTER	L	LITER	SPECS	SPECIFICATIONS
CE	COMERCIAL ENTRANCE	LS	LUMP SUM	SO	SQUARE
CONE	CONCRETE	MH	MANHOLE	SF	SQUARE FEET
CO	COUNTY	MB	MESSAGE BOARD	SY	SQUARE YARD
CTH	COUNTY TRUNK HIGHWAY	MLB	MAILBOX	STD	STANDARD
CY	CUBIC YARD	ML	MATCH LINE	SDD	STANDARD DETAILS DRAWINGS
C&G	CURB AND GUTTER	NC	NORMAL CROWN	STH	STATE TRUNK HIGHWAYS
CULV	CULVERT	N	NORTH	STA	STATION
CPAS	CONCRETE PAVEMENT APPROACH SLAB	Y	NORTH GRD COORDINATE	SS	STORM SEWER
DHV	DESIGN HOUR VOLUME	NB	NORTHBOUND	STR	STRUCTURE OR STRUCTURAL
DIA	DIAMETER	NO	NUMBER	SL	SURVEY LINE
DF	DOUBLE FACED	OD	OUTSIDE DIAMETER	TEL	TELEPHONE
DW	DUAL WALL	PAVT	PAVEMENT	TEMP	TEMPORARY
ELEC	ELECTRIC	PERM	PERMANENT	TLE	TEMPORARY LIMITED EASEMENT
ELEV	ELEVATION	PLE	PERMANENT LIMITED EASEMENT	T	TON
ESALS	EQUIVALENT SINGLE AXLE LOADS	PT	POINT	TC	TOP OF CURB
EXC	EXCAVATION	PCC	PORTLAND CEMENT CONCRETE	T	TRUCKS (PERCENT OF)
EBS	EXCAVATION BELOW SUBGRADE	PCS	PAVED CONCRETE SHOULDER	TYP	TYPICAL
EXIST	EXISTING	PE	PRIVATE ENTRANCE	UG	UNDERGROUND
FE	FIELD ENTRANCE	PROJ	PROJECT	UNDDR	UNDERDRAIN
FF	FACE TO FACE	PL	PROPERTY LINE	USH	UNITED STATES HIGHWAY
FG	FINISHED GRADE	R	RADIUS	VAR	VARIABLE
FL	FLOW LINE	R/L	REFERENCE LINE	VERT	VERTICAL
FT	FOOT	REOD	REQUIRED	W	WATER
HDPE	HIGH DENSITY POLYETHYLENE	RT	RIGHT	WM	WATER MAIN
CWT	HUNDREDWEIGHT	RCAE	REINFORCED CONCRETE APRON ENDWALL	WV	WATER VALVE
HYD	HYDRANT	R/W	RIGHT-OF-WAY	W	WEST
IN DIA	INCH DIAMETER	RD	ROAD	WB	WEST BOUND
INL	INLET	RDWY	ROADWAY	YD	YARD

UTILITY/ MUNICIPALITY

AT&T Legacy

CONTACT/ADDRESS

Kenneth Nine
110 N. Main St
Culver, IN 46511
Work (574) 842-8830 Cell (574) 904-6336
kc1298@att.com

UTILITY TYPE

Communication

ATC Management, Inc.

Anthony Marciniak
W 234 N Ridgeview Parkway Ct
PO Box 47
Waukesha, WI 53187-0047
Work (262) 506-6814
amarciniak@atcllc.com

Electricity-transmission

Charter Communications

Brandon Storm
2701 Daniels St
Madison, WI 53718
(608) 274-3822
brandon.storm@charter.com

Communication

City of Madison Engineering

Greg Fries
210 Martin Luther King Jr Blvd, Rm 115
Madison, WI 53703
(608) 266-4751
gfries@cityofmadison.com

Sewer

Kochs Telecommunications Service Inc

Mike Koch
P.O. Box 365
Hustiford, WI 53034
Work (920) 349-3839 Cell (414) 791-5528
mlkoch@kochtelecom.com

Communication

Madison Gas and Electric Company

John Wichern
133 S. Blair St
Madison, WI 53788
Work (608) 252-1563 Cell (608) 535-7408
jwichern@mge.com

Electricity

Madison Gas and Electric Company

John Wichern
133 S. Blair St
Madison, WI 53788
Work (608) 252-1563 Cell (608) 535-7408
jwichern@mge.com

Gas/Petroleum

Madison Metropolitan Sewerage District

Ray Schneider
1610 Moorland Rd
Madison, WI 53713
Work (608)222-1202 ext 259 Cell (608) 347-3628
erich@madsewer.org

Sewer

Madison Water Utility

Adam Wiederhoeft
119 E Olin Ave

Water

53713-1431

(608)266-9121
awiederhoeft@madisonwater.org

Madison, WI

Rogers Telecom

Vickie Moran
4804 N 40th St
Sheboygan, WI 53083
(920)395-7125
vmoran@gabes.com

Communication

Windstream KD, LLC

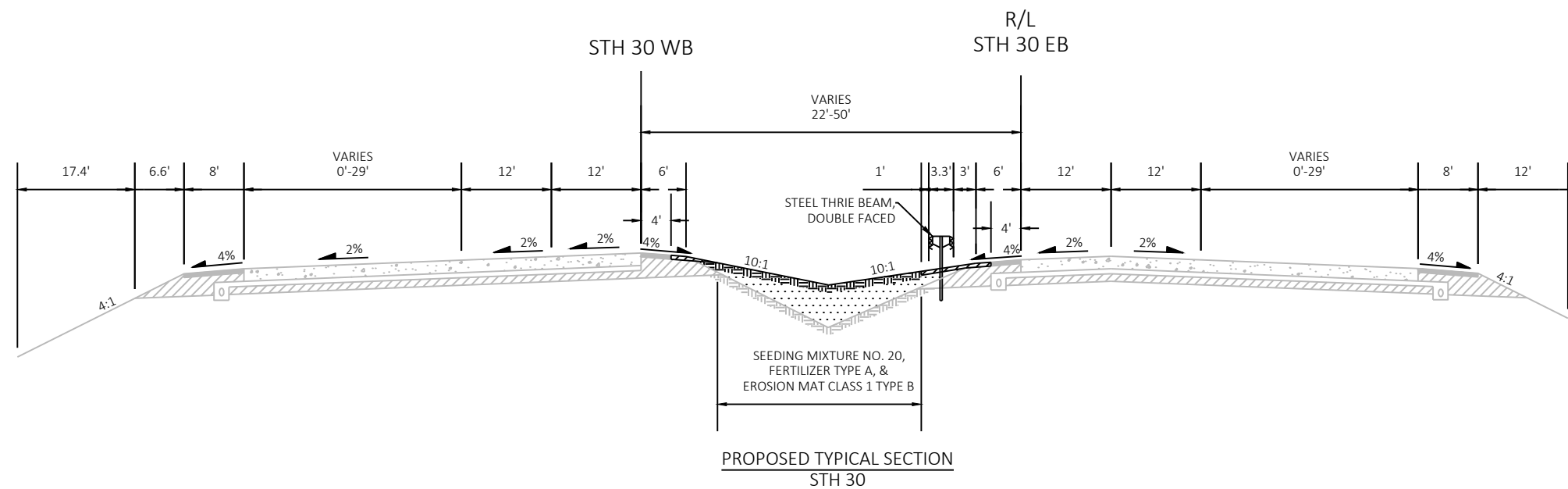
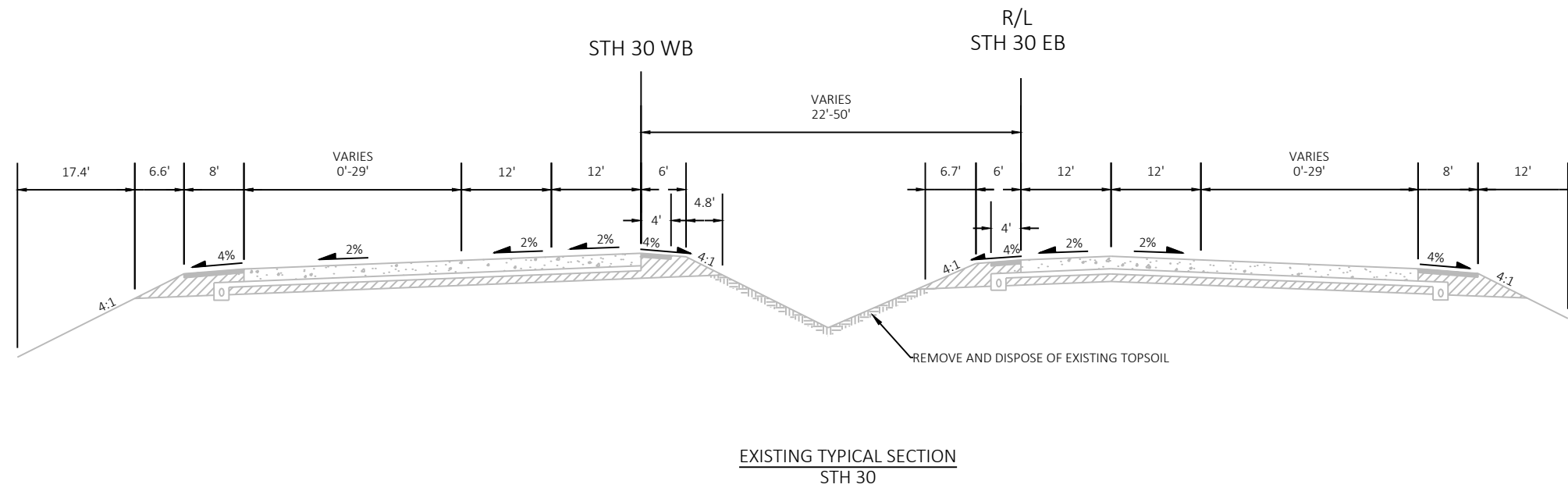
Kevin Parris
1858 Wright St
Madison, WI 53704
Work (608) 819-5016 Cell (608) 416-3291
kevin.j.parris@windstream.com

Communication

Wisconsin Department of Transportation

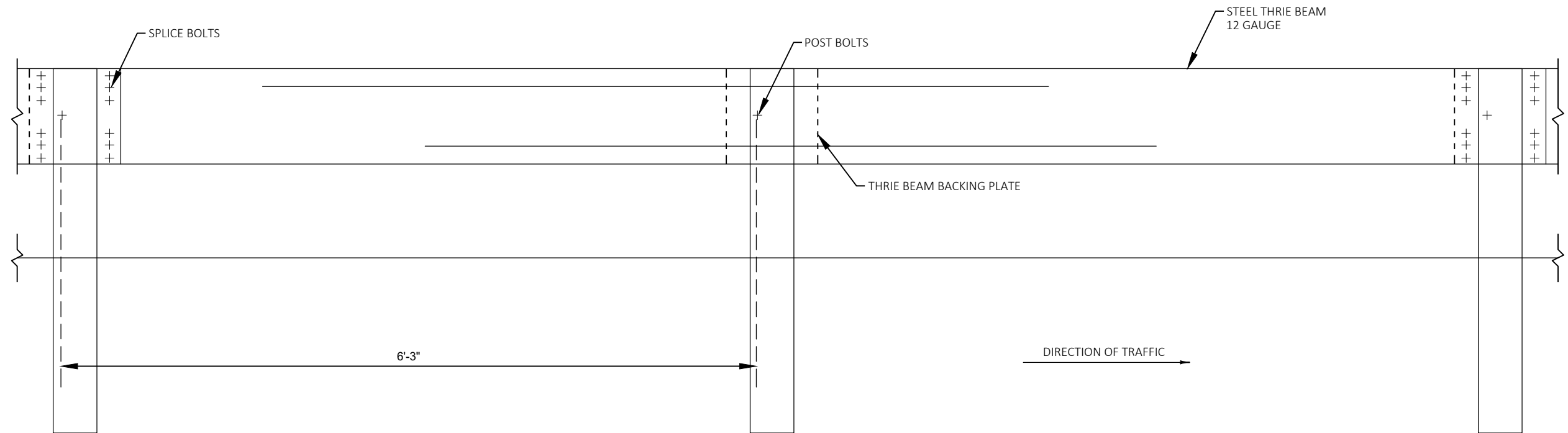
Jeff Madson
Ste 300
433 W St Paul Ave
Milwaukee, WI 53203-3007
(414)225-3723
jeffrey.madson@dot.wi.gov

Communication

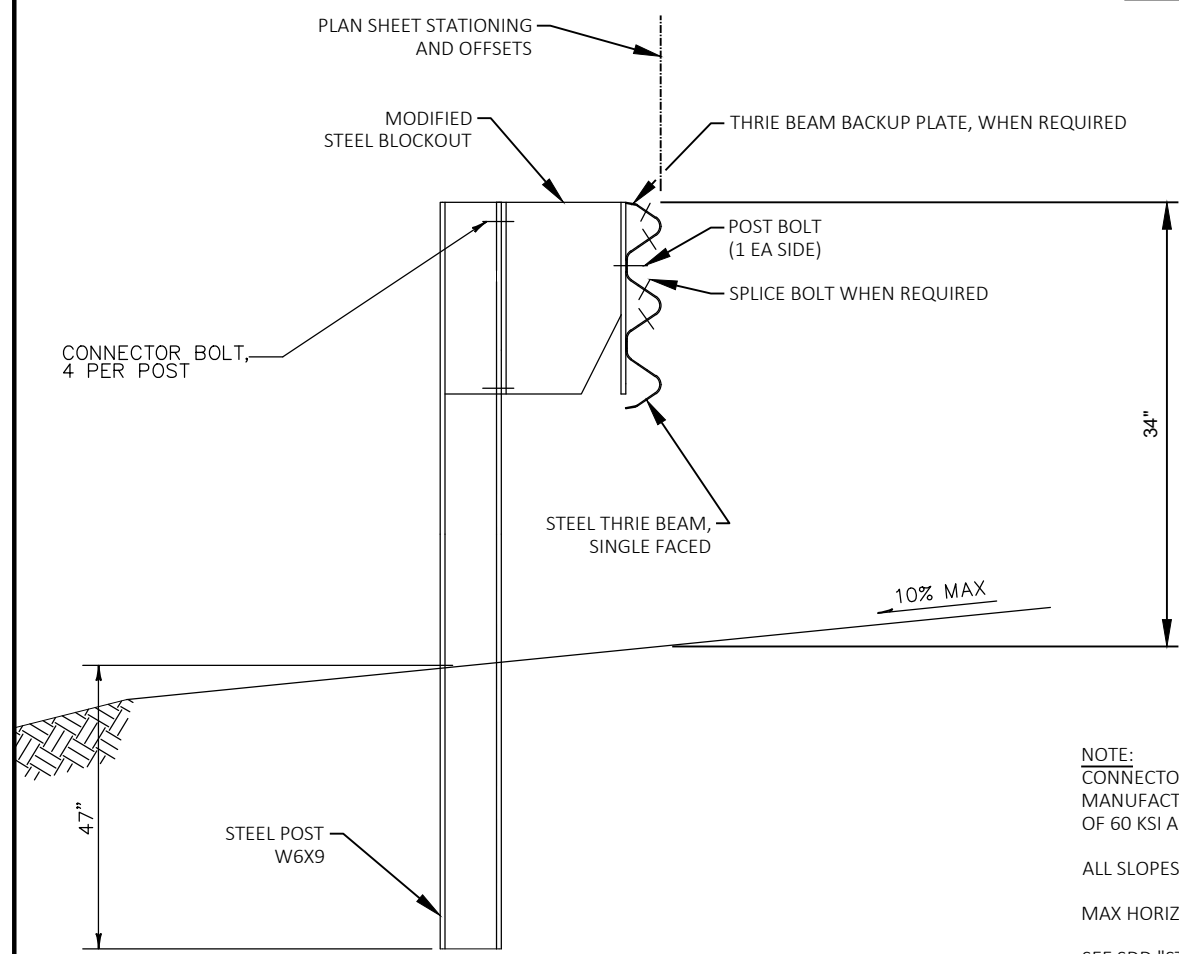


LEGEND

- | | |
|---|--|
|  | EXISTING BASE AGGREGATE DENSE |
|  | EXISTING HMA PAVEMENT |
|  | EXISTING CONCRETE PAVEMENT |
|  | EXISTING TOPSOIL, REMOVE APPROX 3-INCHES |
|  | 3" TOPSOIL |
|  | BASE AGGREGATE DENSE 3/4-INCH |
|  | BORROW |



ELEVATION - STEEL THRIE BEAM, DOUBLE AND SINGLE FACED



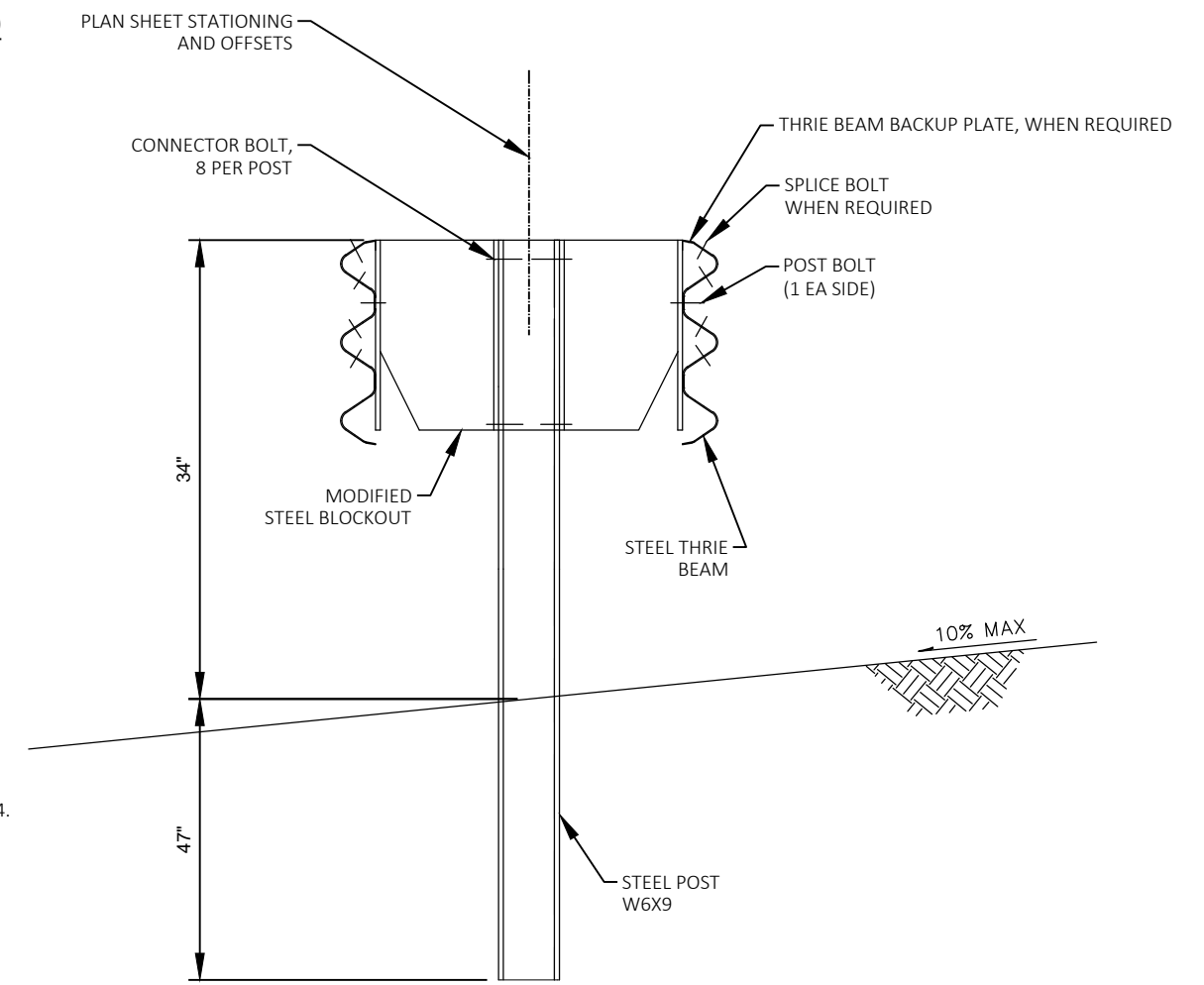
CROSS SECTION (SINGLE FACED)

NOTE:
CONNECTOR BOLT 5/8" DIAMETER BOLT, ASTM A307, NUT ASTM A563, WASHER F844.
MANUFACTURE TO REQUIREMENTS OF ANSI B18.2.1 AND HAVE TENSILE STRENGTH OF 60 KSI AND MINIMUM YIELD STRENGTH OF 36 KSI

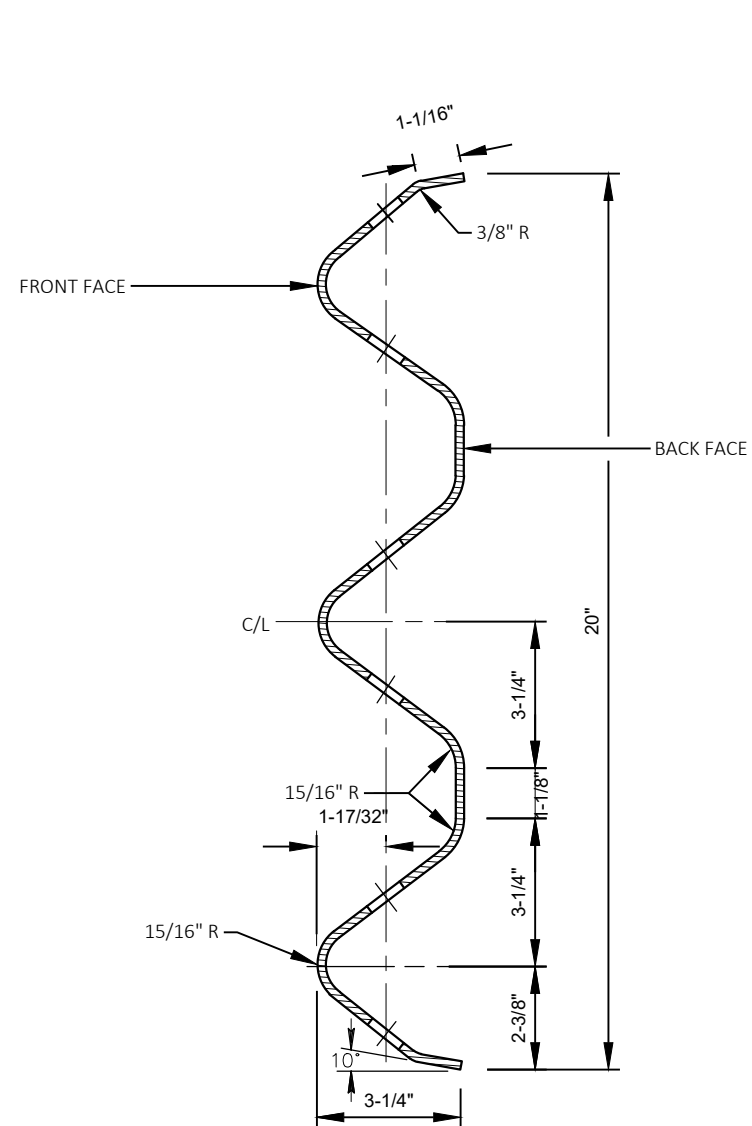
ALL SLOPES FROM EDGE OF TO FACE OF BARRIER ARE 10:1 OR FLATTER.

MAX HORIZONTAL FLARE IS 30:1, UNLESS NOTED OTHERWISE.

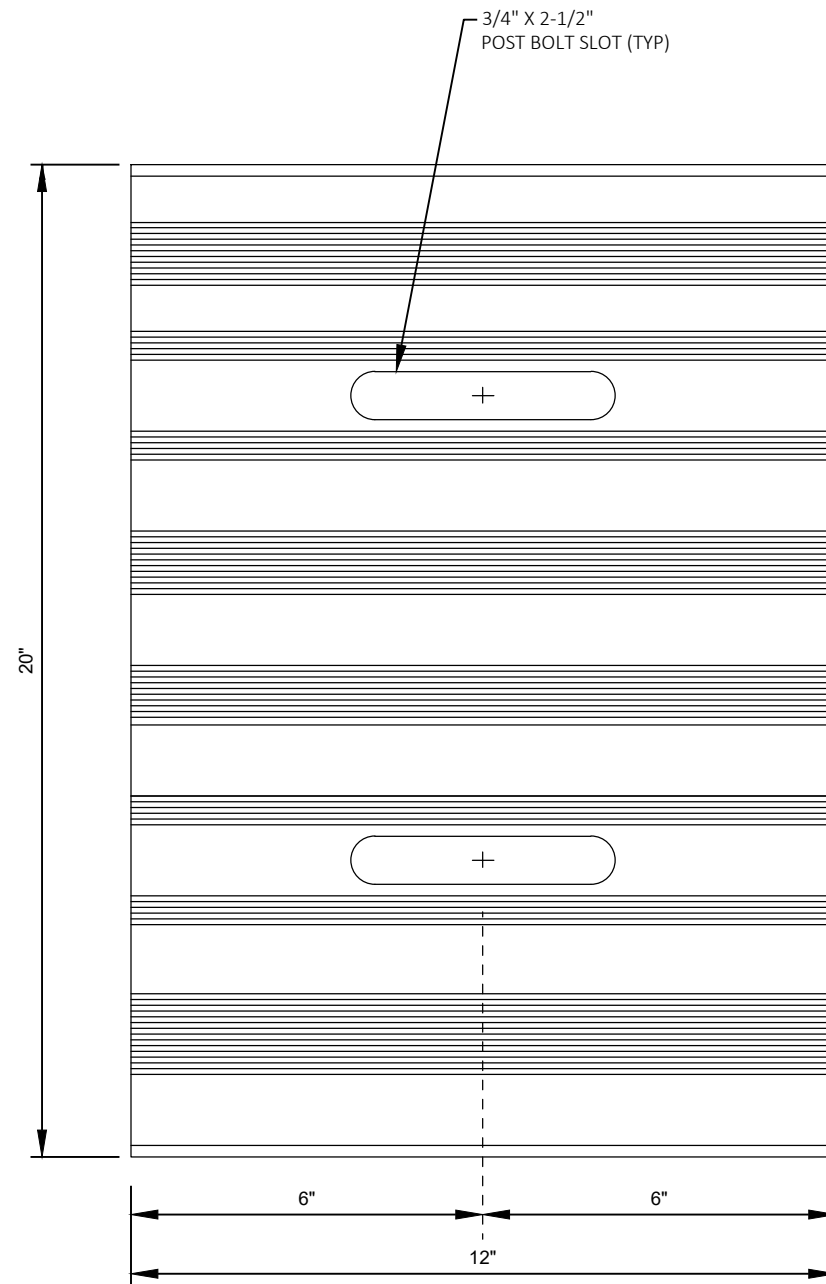
SEE SDD "STEEL PLATE BEAM GUARD, CLASS A", "STEEL THRIE BEAM STRUCTURE APPROACH" AND "STEEL PLATE BEAM GUARD, CLASS A, OVER LOW FILL CULVERTS" FOR MORE INFORMATION



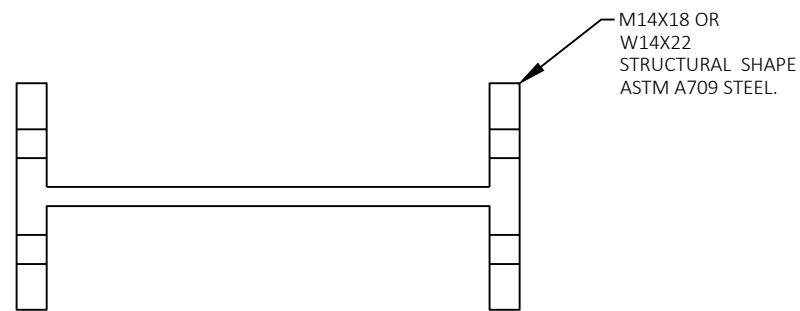
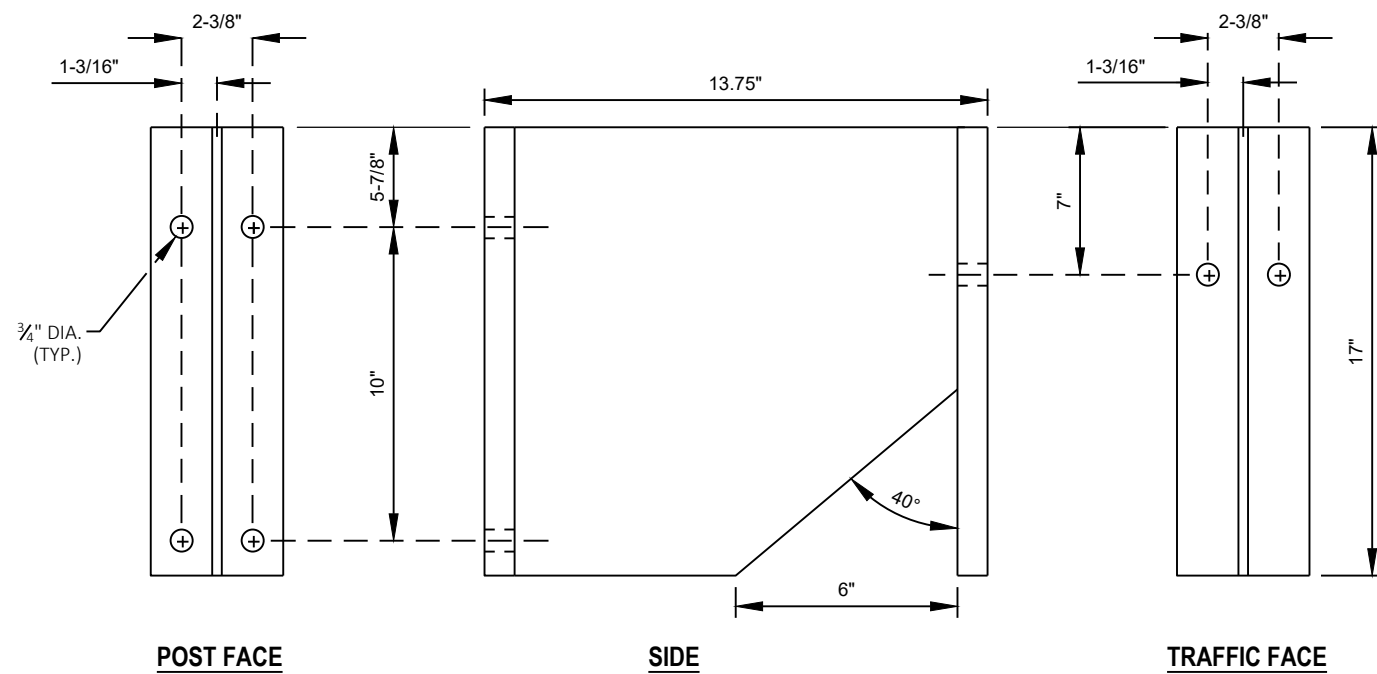
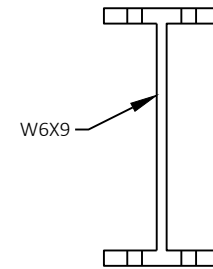
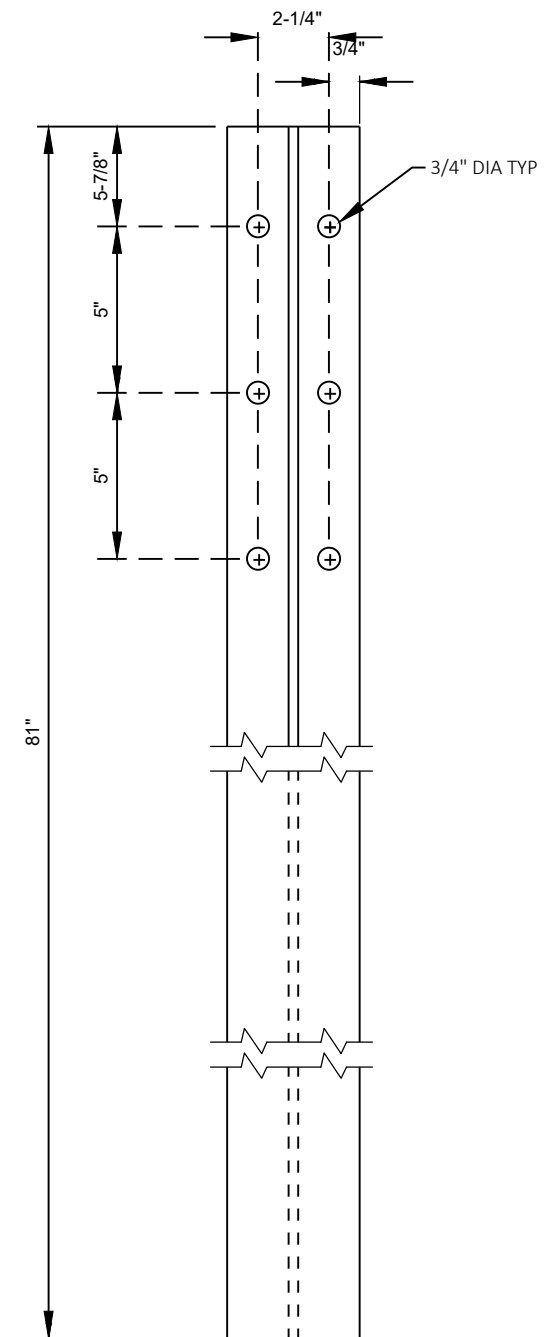
CROSS SECTION (DOUBLE FACED)

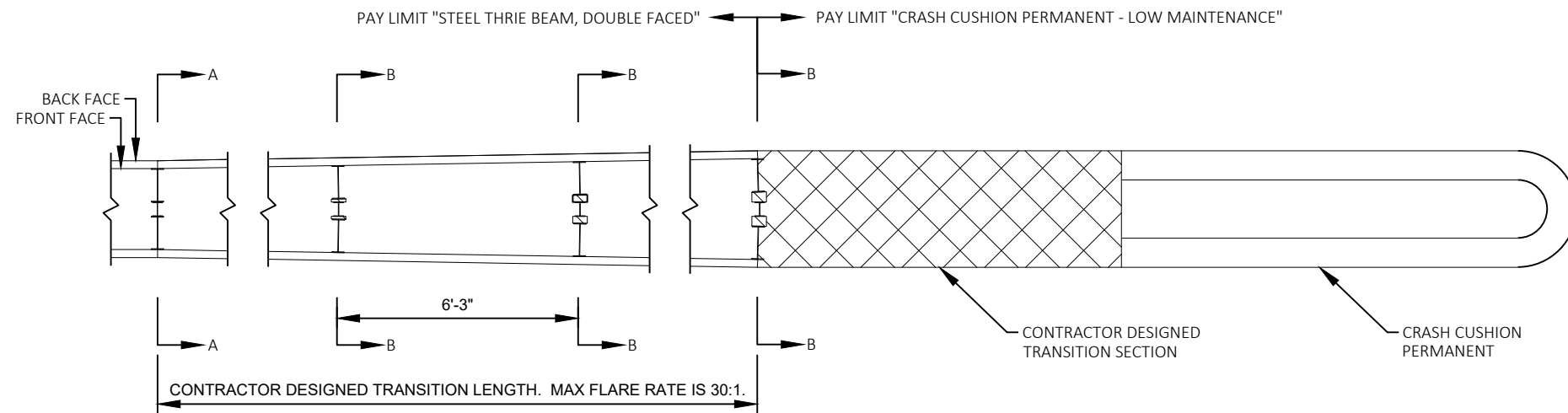


**SECTION THRU THRIE BEAM
RAIL ELEMENT/BACKING PLATE**

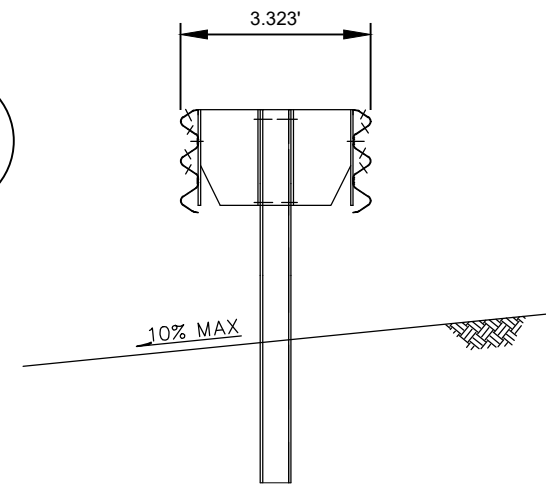


THRIE BEAM BACKING PLATE

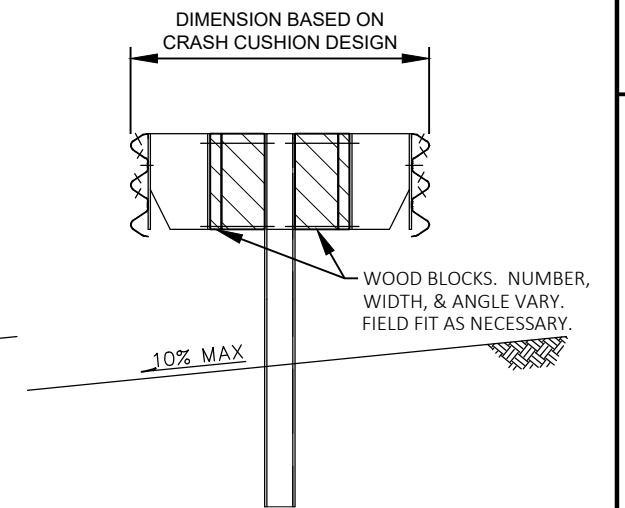
TOPPOST FACESIDETRAFFIC FACEMODIFIED STEEL BLOCKOUTSECTIONFRONTSTEEL POST



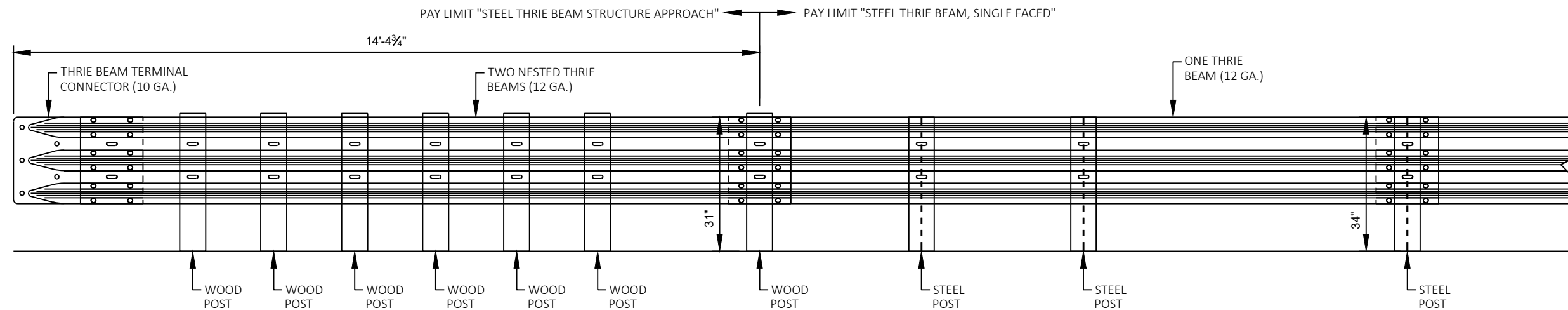
PLAN - STEEL THRIE BEAM, DOUBLE FACED TRANSITION TO CRASH CUSHION PERMANENT
(TRANSITIONS AND CONNECTION TO CONFORM TO CRASH CUSHIONS MANUFACTURES SPECIFICATIONS)



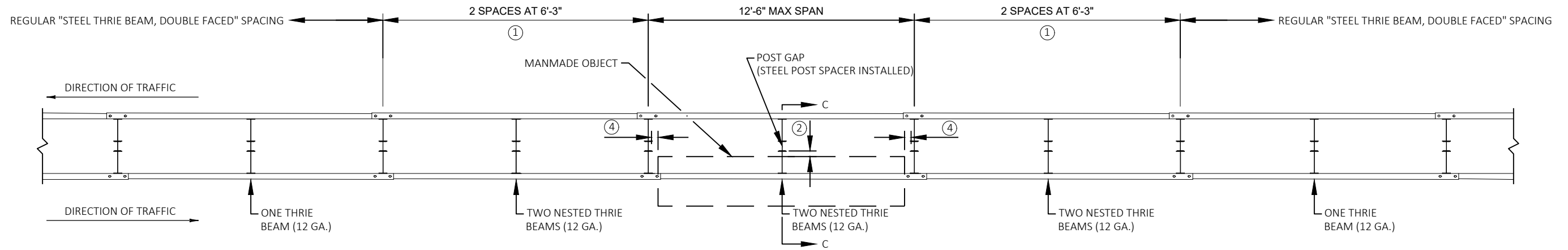
SECTION A-A



SECTION B-B

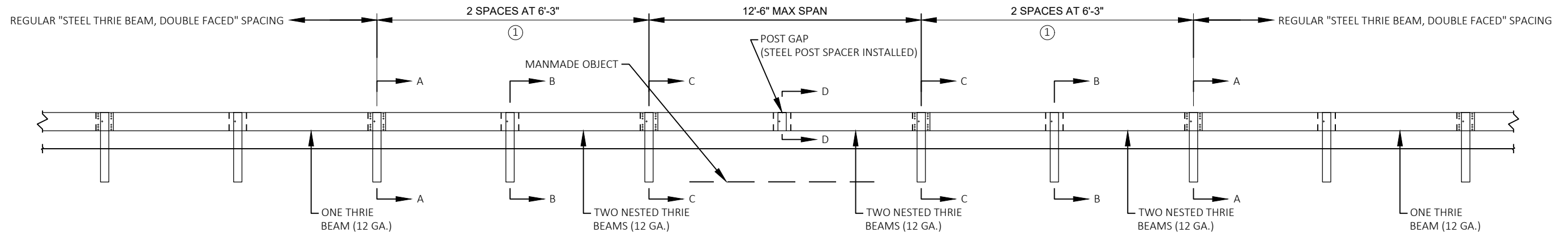


ELEVATION - STEEL THRIE BEAM STRUCTURE APPROACH MODIFICATION
("W" TO THRIE BEAM TRANSITION SECTION OMITTED)



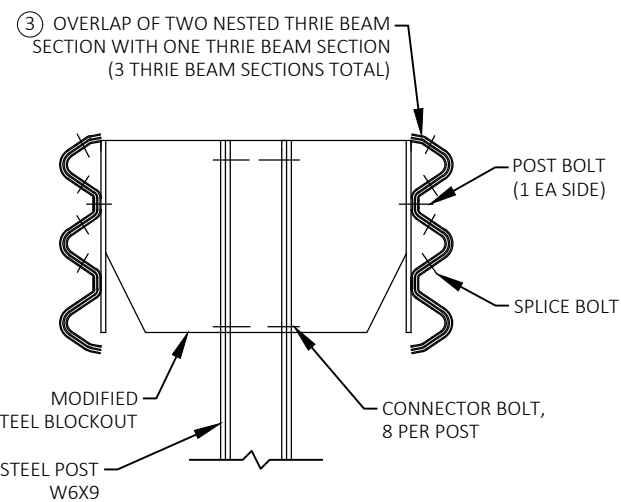
PLAN - STEEL THRIE BEAM, DOUBLE FACED POST GAP

STEEL THRIE BEAM, SINGLE FACED POST GAP SIMILAR
(SINGLE FACED POST GAP DOES NOT REQUIRE STEEL POST SPACER)

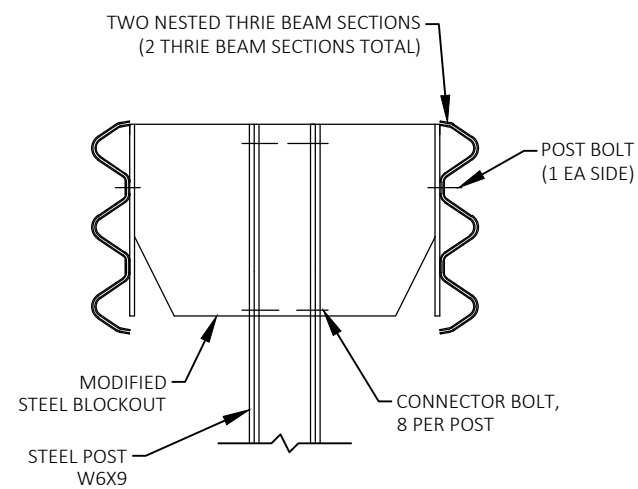


ELEVATION - STEEL THRIE BEAM, DOUBLE FACED POST GAP

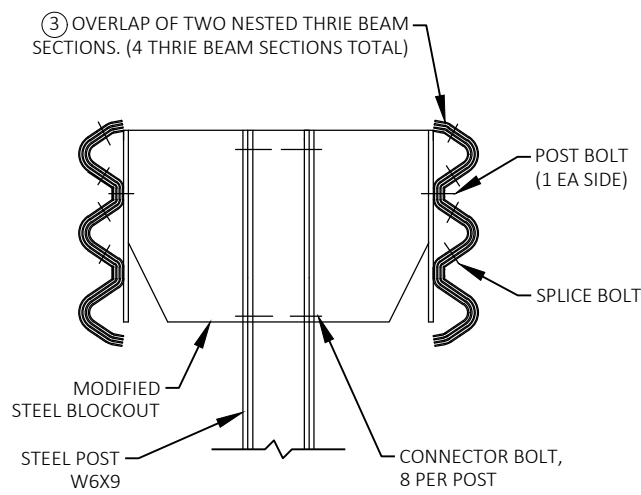
STEEL THRIE BEAM, SINGLE FACED POST GAP SIMILAR
(SINGLE FACED POST GAP DOES NOT REQUIRE STEEL POST SPACER)



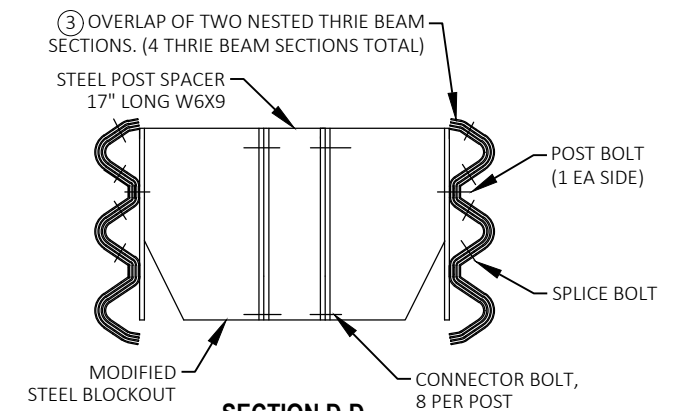
SECTION A-A



SECTION B-B

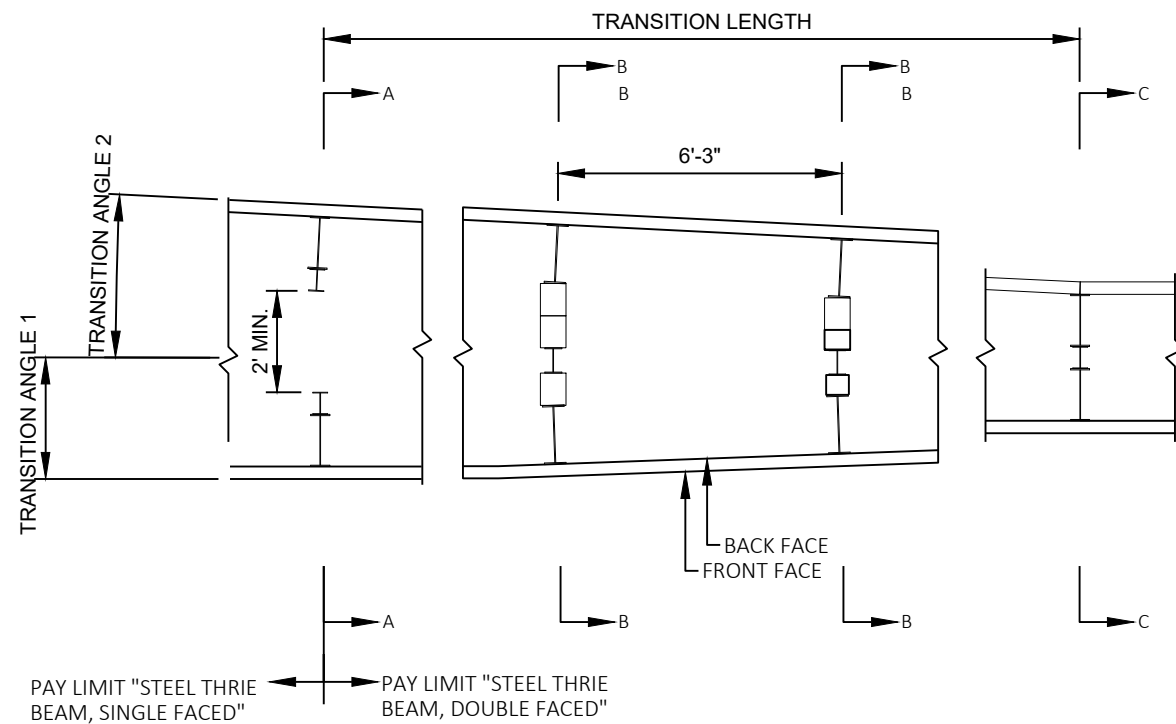


SECTION C-C

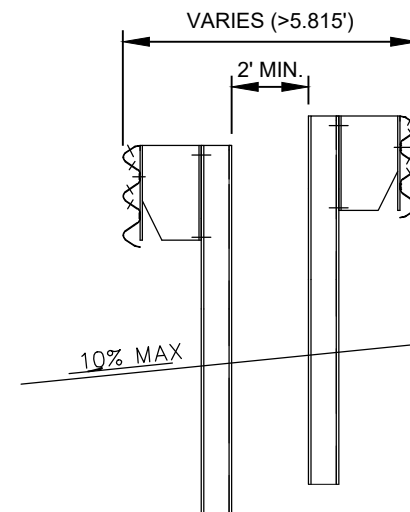
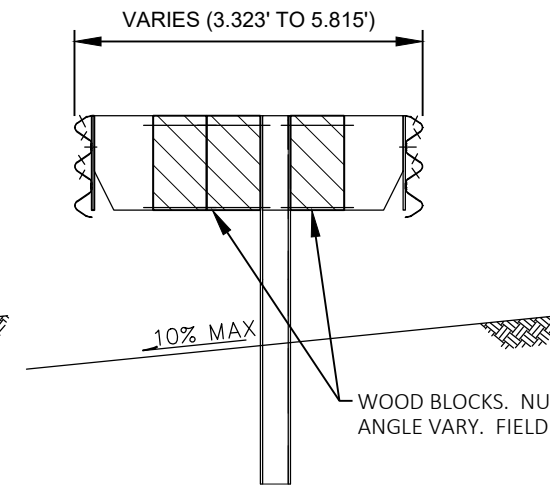
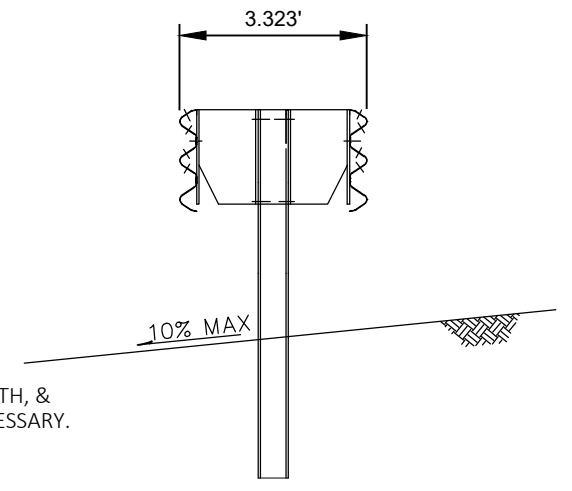
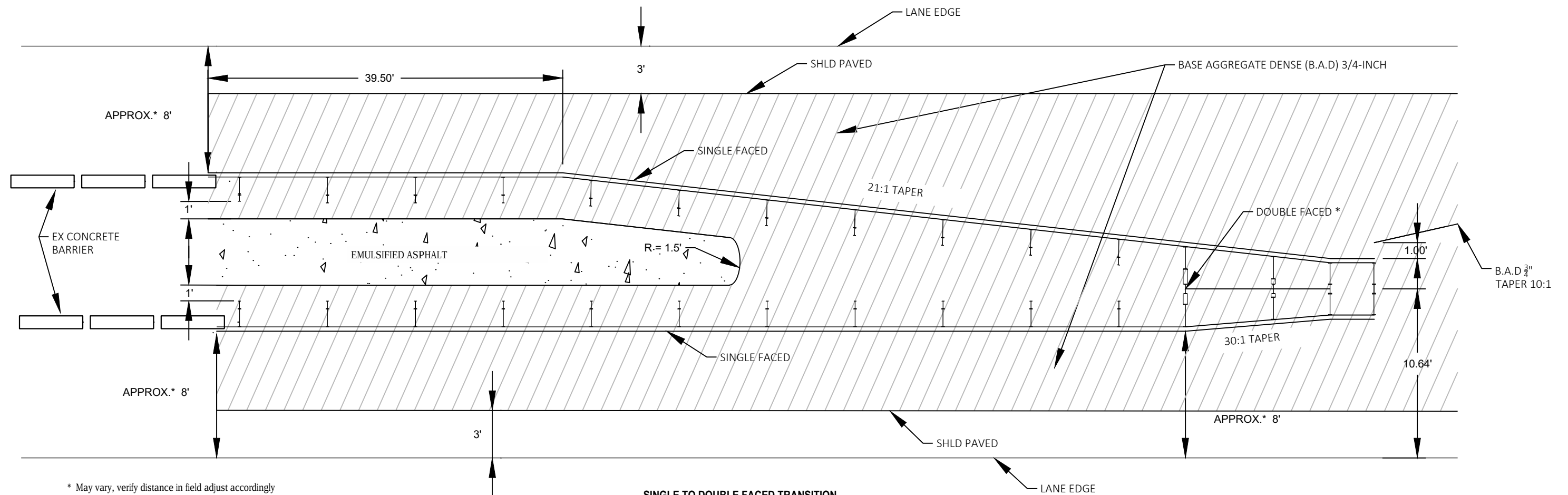


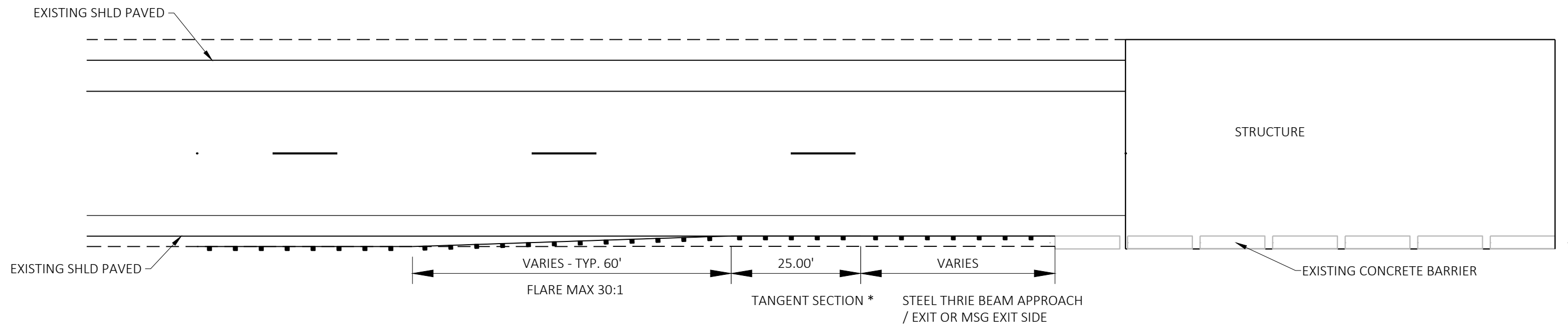
SECTION D-D

- ① ONE 12'-6" SECTION OF TWO NESTED THRIE BEAM (12 GA.) REQUIRED ON BOTH SIDES OF POST GAP. POST GAP SHALL NOT FALL WITHIN THIS 12'-6" SECTION.
- ② POST GAP REQUIRED WHEN DISTANCE FROM EDGE OF POST TO MANMADE OBJECT IS LESS THAN 2'-0".
- ③ MAINTAIN THE NESTING OF EACH NESTED PAIR OF THRIE BEAM SECTIONS THROUGH SPLICES. ORIENTATE NESTED THRIE BEAM SPLICES IN THE DIRECTION OF TRAFFIC AS THE PLAN VIEW SHOWS. SEE SDD "STEEL PLATE BEAM GUARD, CLASS A" FOR FURTHER DETAIL.
- ④ POST GAP REQUIRED WHEN DISTANCE FROM EDGE OF POST TO MANMADE OBJECT IS LESS THAN 1'-0".

**STEEL THRIE BEAM, SINGLE TO DOUBLE FACED TRANSITION****STEEL THRIE BEAM, DOUBLE TO SINGLE FACE TRANSITION DETAILS**

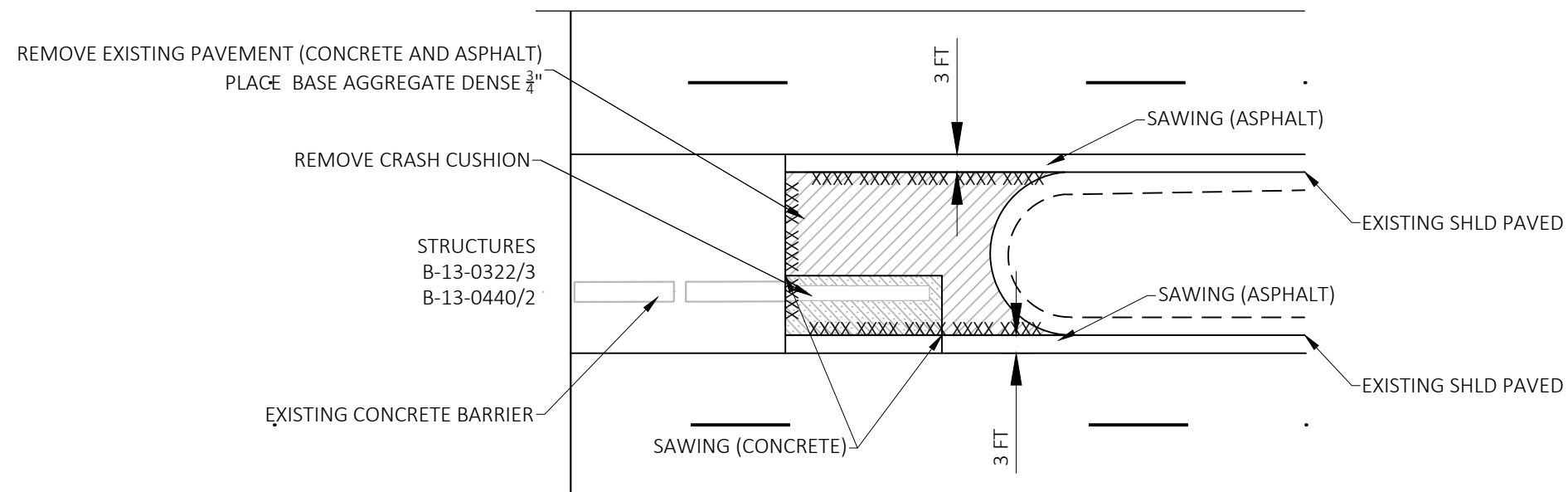
TRANSITION NUMBER SHOWN ON PLAN SHEETS	TRANSITION LENGTH	TRANSITION ANGLE 1 AND 2
1	30'-0"	2.08° AND 2.85°

**SECTION A-A****SECTION B-B****SECTION C-C****SINGLE TO DOUBLE FACED TRANSITION**
STA 200+00 - 201+58



APPROACH AND EXIT SIDE BEAM GUARD TRANSITIONS

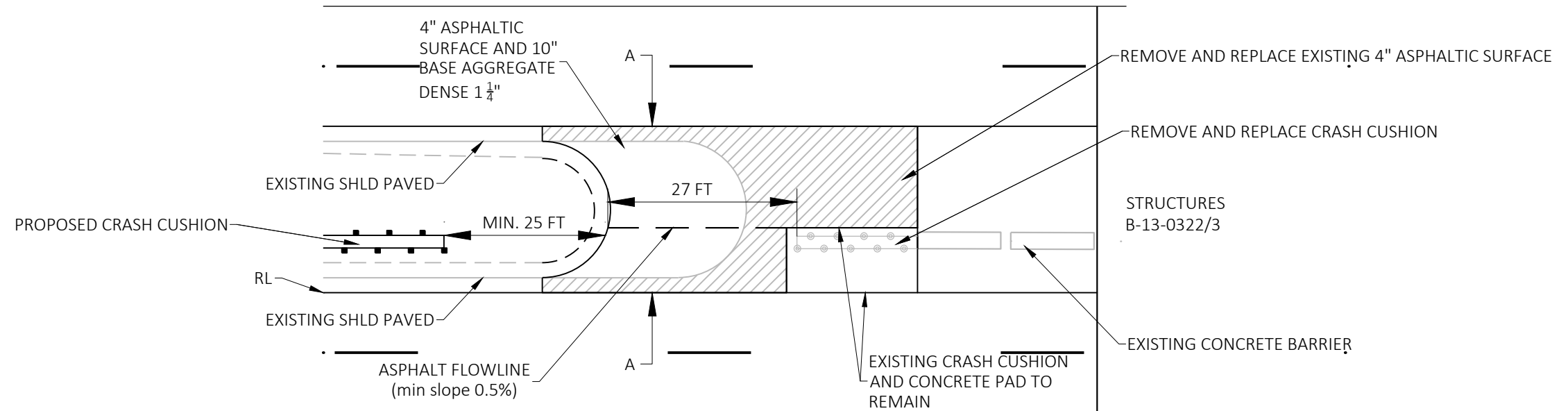
* Do not flare thrie beam structure approach section. Install 25 feet of thrie or w beam beyond the approach section. After the 25 feet of tangent section, thrie or w beam may be flared. Max horizontal flare is 30:1. Existing thrie beam and posts may be used with field engineers approval.



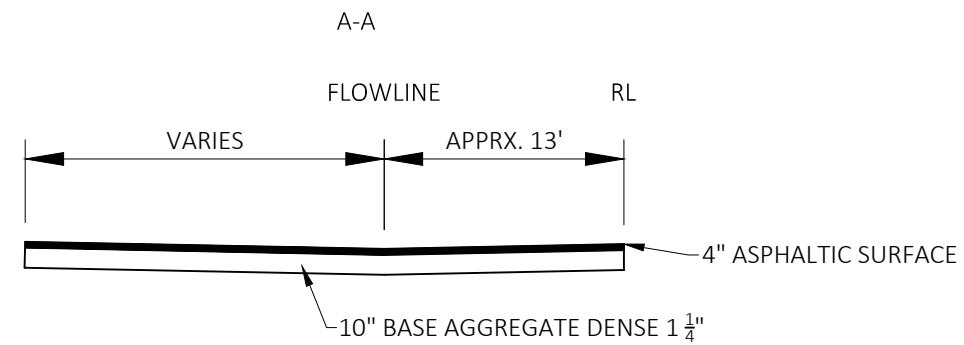
PAVEMENT REMOVAL AT STRUCTURES

229+11 - 229+51
244+75 - 245+25
248+01 - 248+38





MAINTENANCE CROSSOVERS AT STRUCTURES
223+73 - 224+37





① REMOVE PAVEMENT, SEE PAVEMENT REMOVAL AT STRUCTURES CONSTRUCTION DETAIL

* BEAM GUARD APPROACH SECTION, SEE APPROACH AND EXIT SIDE BEAM GUARD TRANSITIONS CONSTRUCTION DETAIL. EXISTING THRIE BEAM APPROACH RAILS AND POSTS MAY BE USED WITH FIELD ENGINEERS APPROVAL

SF THRIE BEAM = STEEL THRIE BEAM, SINGLE FACED

DF THRIE BEAM = STEEL THRIE BEAM, DOUBLE FACED

MGS TYPE 2 = MSG GUARDRAIL TERMINAL TYPE 2

SHLD AGG = BASE AGGREGATE DENSE, 3/4" - INCH



① REMOVE PAVEMENT, SEE PAVEMENT REMOVAL AT STRUCTURES CONSTRUCTION DETAIL

* BEAM GUARD APPROACH SECTION, SEE APPROACH AND EXIT SIDE BEAM GUARD TRANSITIONS CONSTRUCTION DETAIL. EXISTING THRIE BEAM APPROACH RAILS and POSTS MAY BE USED WITH FIELD ENGINEERS APPROVAL

SF THRIE BEAM = STEEL THRIE BEAM, SINGLE FACED

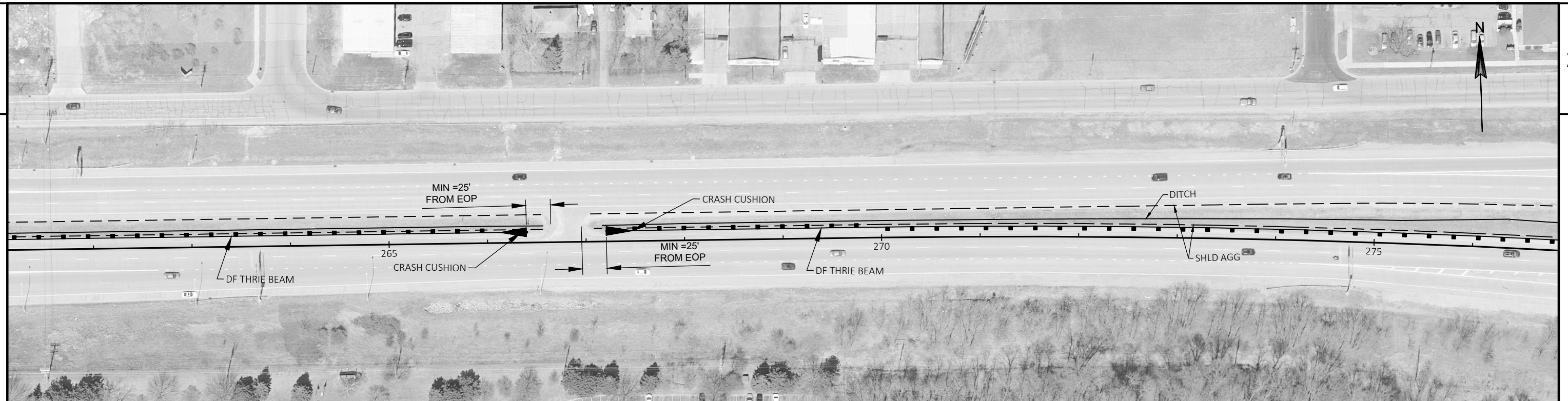
DF THRIE BEAM = STEEL THRIE BEAM, DOUBLE FACED

MGS TYPE 2 = MSG GUARDRAIL TERMINAL TYPE 2

SHLD AGG = BASE AGGREGATE DENSE, 3/4" - INCH

2

2 |



① REMOVE PAVEMENT, SEE PAVEMENT REMOVAL AT STRUCTURES CONSTRUCTION DETAIL

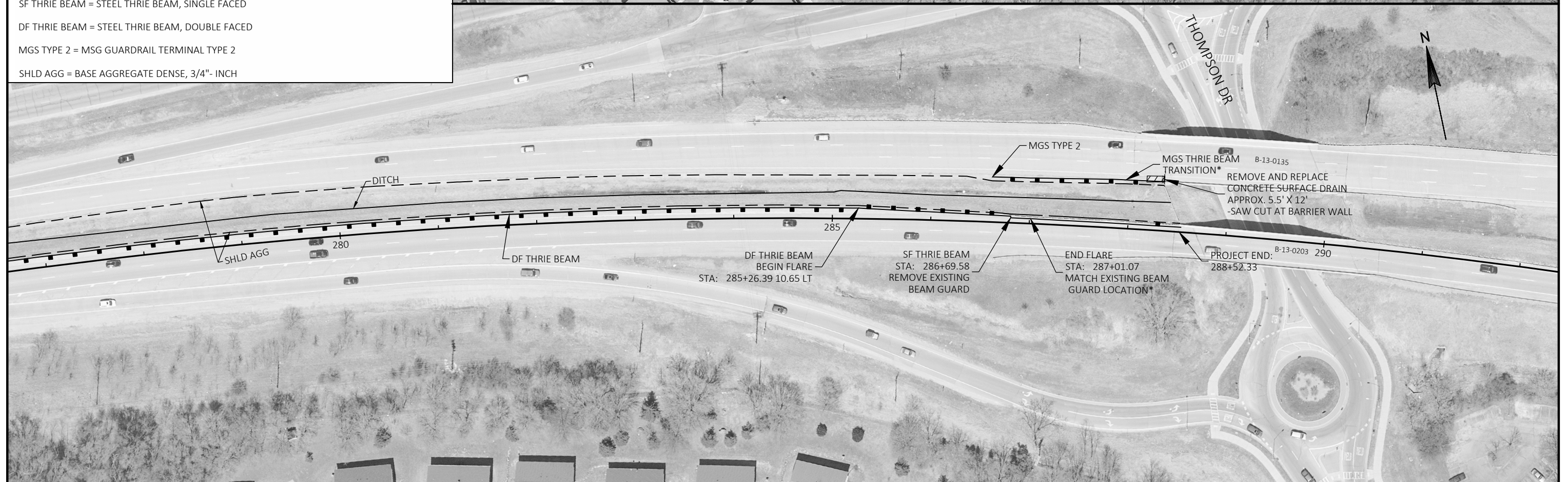
* BEAM GUARD APPROACH SECTION, SEE APPROACH AND EXIT SIDE BEAM GUARD TRANSITIONS CONSTRUCTION DETAIL. EXISTING THRIE BEAM APPROACH RAILS and POSTS MAY BE USED WITH FIELD ENGINEERS APPROVAL

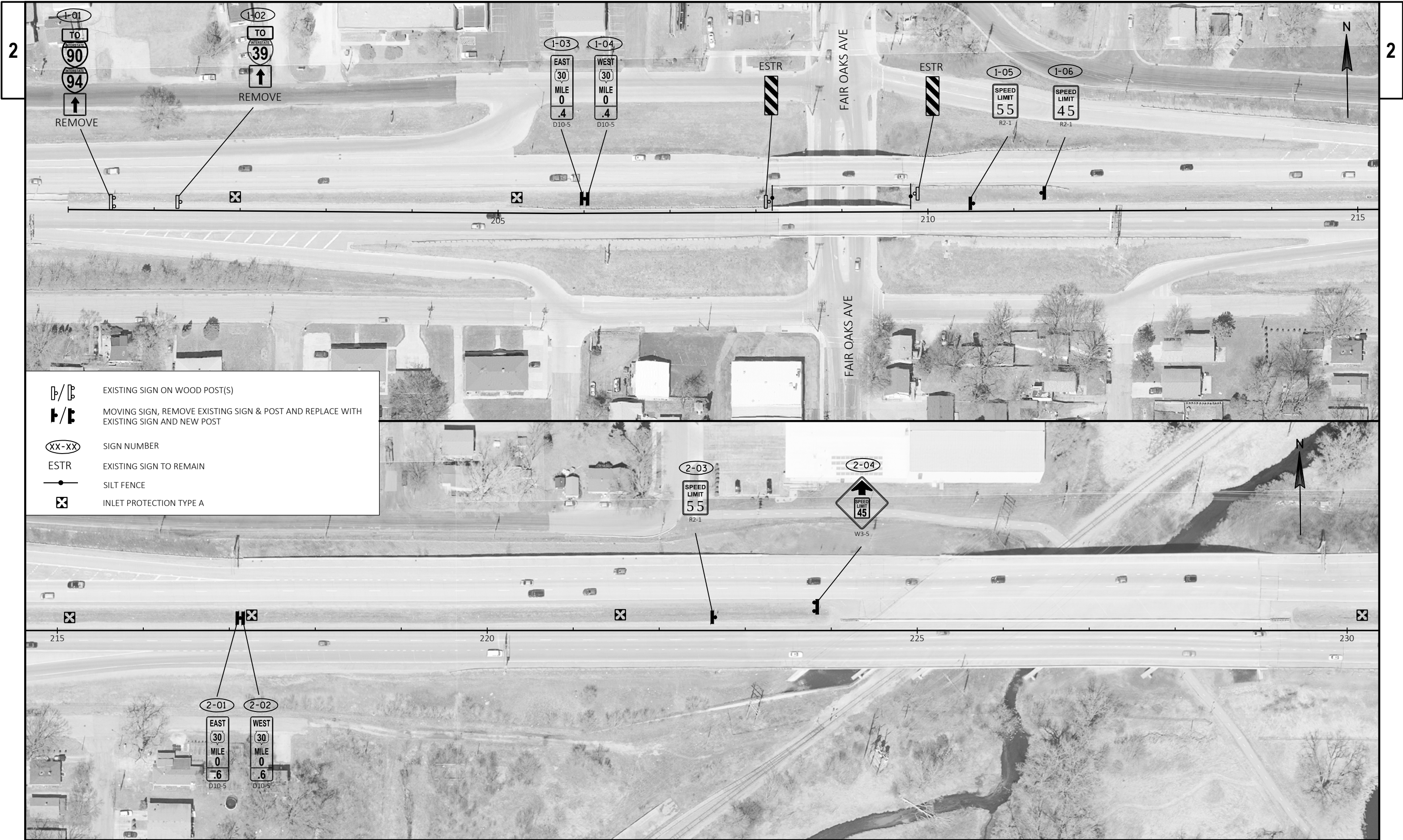
SF THRIE BEAM = STEEL THRIE BEAM, SINGLE FACED

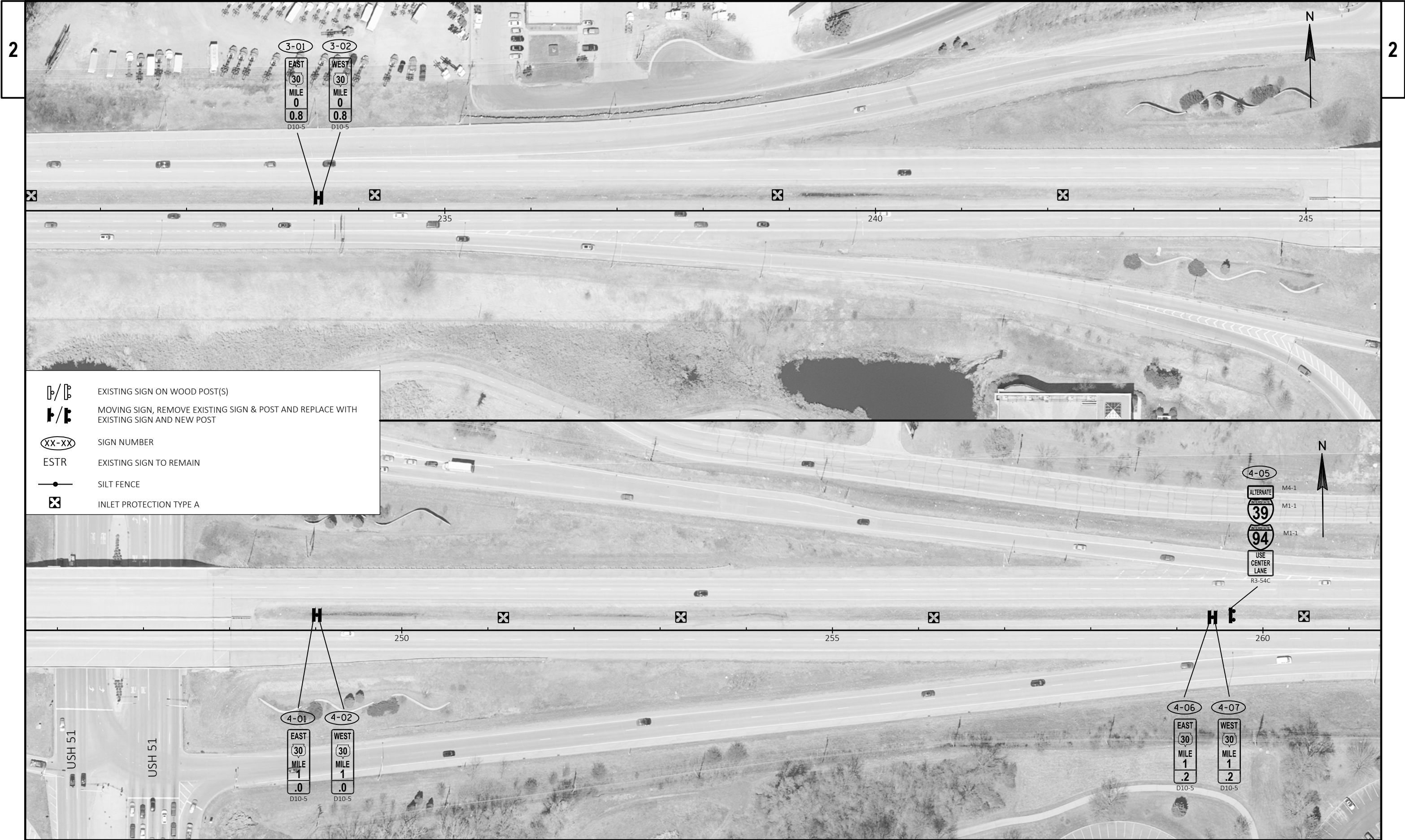
DF THRIE BEAM = STEEL THRIE BEAM, DOUBLE FACED

MGS TYPE 2 = MSG GUARDRAIL TERMINAL TYPE 2

SHLD AGG = BASE AGGREGATE DENSE, 3/4"- INCH









PCMS MESSAGES

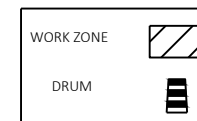
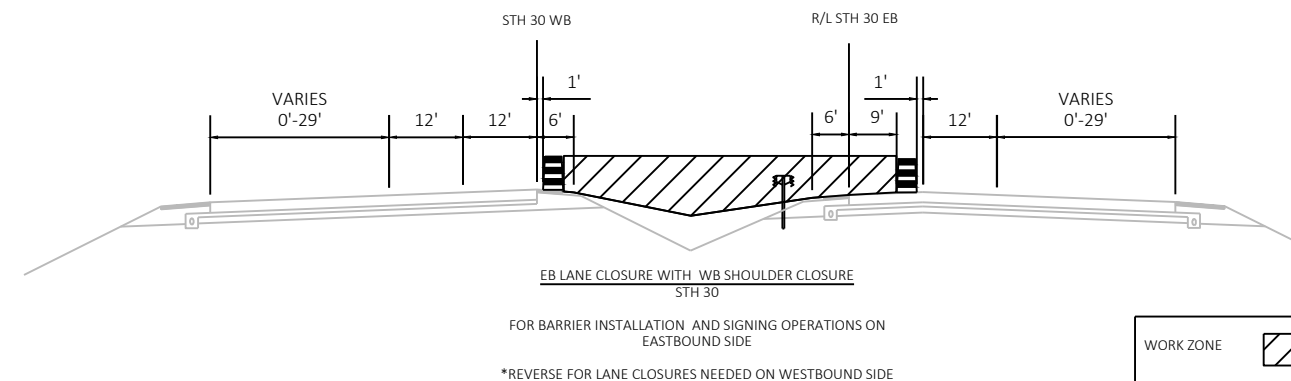
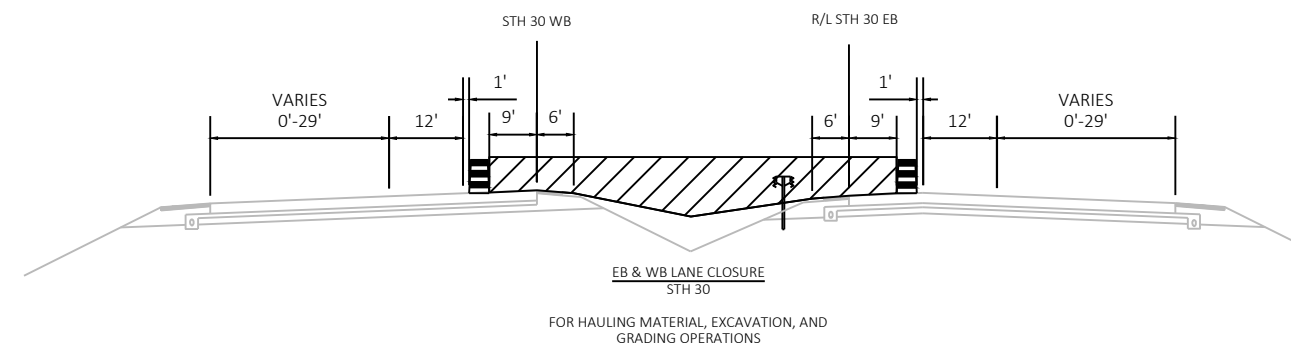
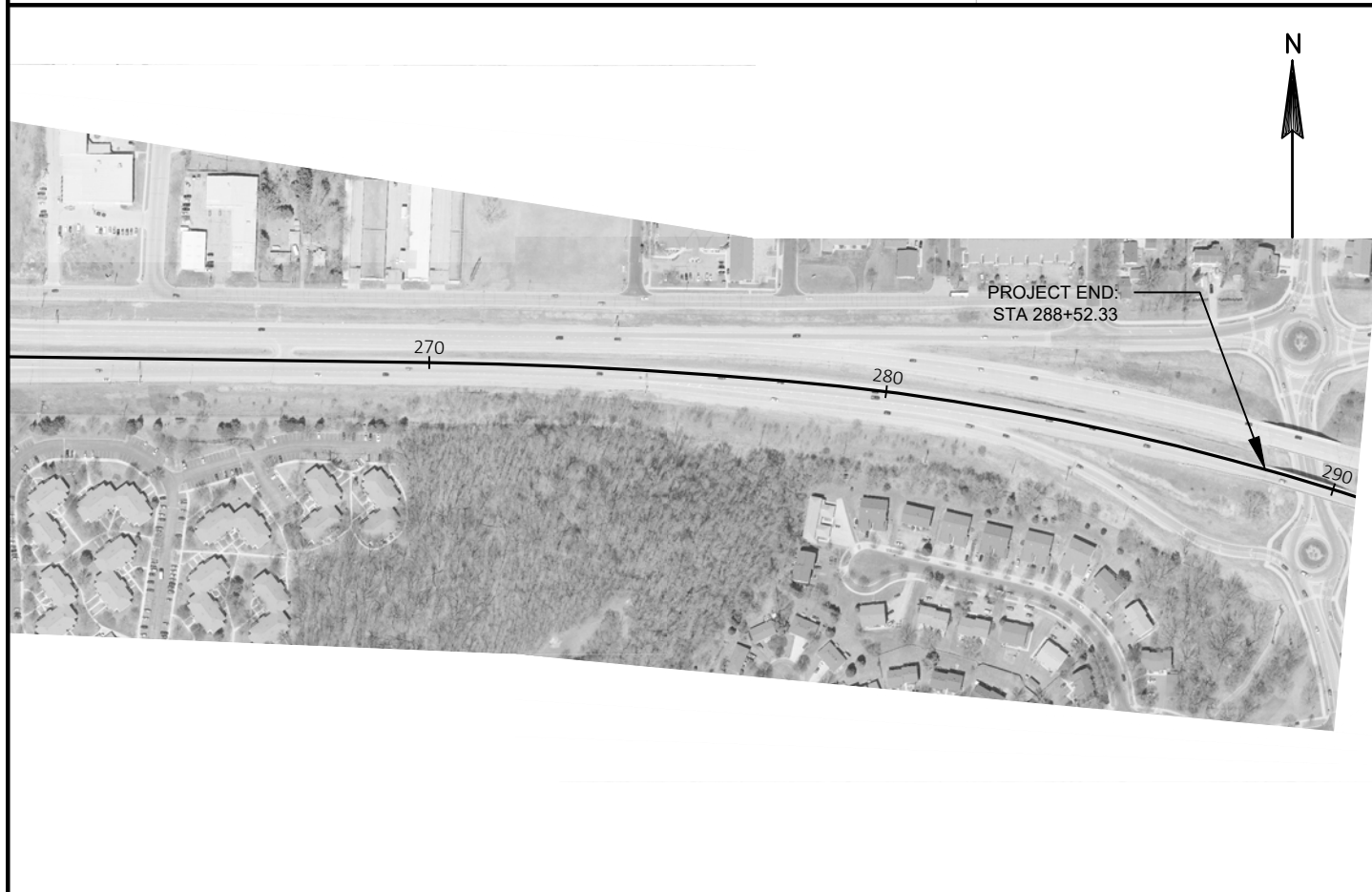
7 DAYS PRIOR TO CONSTRUCTION:

PHASE ONE	PHASE TWO
LANE CLOSURES	STARTING XX/XX

CONSTRUCTION:

PHASE ONE	PHASE TWO
TRUCKS EXITING LEFT	DO NOT FOLLOW

FOR TRAFFIC CONTROL DETAILS, SEE S.D.D. 15D12A: TRAFFIC CONTROL, LANE CLOSURE AND S.D.D. 15D27: TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 M.P.H.



Estimate Of Quantities

5490-00-60

Line	Item	Item Description	Unit	Total	Qty
0002	204.0100	Removing Pavement	SY	95.000	95.000
0004	204.0110	Removing Asphaltic Surface	SY	308.000	308.000
0006	204.0165	Removing Guardrail	LF	485.000	485.000
0008	204.0220	Removing Inlets	EACH	18.000	18.000
0010	204.0245	Removing Storm Sewer (size) 01. 12,15,18, and 24 Inch	LF	128.000	128.000
0012	204.9060.S	Removing (item description) 01. Crash Cushion	EACH	4.000	4.000
0014	204.9090.S	Removing (item description) 01. Pipe Underdrain Unperforated 15-Inch	LF	24.000	24.000
0016	204.9180.S	Removing (item description) 01. Concrete Surface Drain	SY	12.000	12.000
0018	205.0100	Excavation Common	CY	1,840.000	1,840.000
0020	208.0100	Borrow	CY	4,820.000	4,820.000
0022	211.0500	Prepare Foundation for Base Aggregate	STA	0.500	0.500
0024	213.0100	Finishing Roadway (project) 01. 5490-00-60	EACH	1.000	1.000
0026	305.0110	Base Aggregate Dense 3/4-Inch	TON	1,980.000	1,980.000
0028	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	63.000	63.000
0030	416.0610	Drilled Tie Bars	EACH	6.000	6.000
0032	416.1015	Concrete Surface Drains HES	CY	8.000	8.000
0034	465.0105	Asphaltic Surface	TON	40.000	40.000
0036	606.0100	Riprap Light	CY	2.000	2.000
0038	608.3012	Storm Sewer Pipe Class III-A 12-Inch	LF	24.000	24.000
0040	608.3015	Storm Sewer Pipe Class III-A 15-Inch	LF	8.000	8.000
0042	608.3018	Storm Sewer Pipe Class III-A 18-Inch	LF	88.000	88.000
0044	608.3024	Storm Sewer Pipe Class III-A 24-Inch	LF	16.000	16.000
0046	611.0642	Inlet Covers Type MS	EACH	24.000	24.000
0048	611.3901	Inlets Median 1 Grate	EACH	14.000	14.000
0050	611.3902	Inlets Median 2 Grate	EACH	5.000	5.000
0052	612.0215	Pipe Underdrain Unperforated 15-Inch	LF	24.000	24.000
0054	614.0200	Steel Thrie Beam Structure Approach	LF	28.800	28.800
0056	614.0805	Crash Cushions Permanent Low Maintenance	EACH	3.000	3.000
0058	614.2300	MGS Guardrail 3	LF	330.000	330.000
0060	614.2500	MGS Thrie Beam Transition	LF	20.000	20.000
0062	614.2620	MGS Guardrail Terminal Type 2	EACH	2.000	2.000
0064	619.1000	Mobilization	EACH	1.000	1.000
0066	624.0100	Water	MGAL	28.000	28.000
0068	625.0100	Topsoil	SY	14,180.000	14,180.000
0070	628.1504	Silt Fence	LF	85.000	85.000
0072	628.1905	Mobilizations Erosion Control	EACH	1.000	1.000
0074	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0076	628.2004	Erosion Mat Class I Type B	SY	14,737.000	14,737.000
0078	628.7005	Inlet Protection Type A	EACH	20.000	20.000

Estimate Of Quantities

5490-00-60

Line	Item	Item Description	Unit	Total	Qty
0080	628.7504	Temporary Ditch Checks	LF	372.000	372.000
0082	629.0205	Fertilizer Type A	CWT	9.300	9.300
0084	630.0120	Seeding Mixture No. 20	LB	398.000	398.000
0086	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	5.000	5.000
0088	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	11.000	11.000
0090	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	2.000	2.000
0092	638.2102	Moving Signs Type II	EACH	16.000	16.000
0094	638.2602	Removing Signs Type II	EACH	2.000	2.000
0096	638.3000	Removing Small Sign Supports	EACH	21.000	21.000
0098	643.0300	Traffic Control Drums	DAY	5,942.000	5,942.000
0100	643.0420	Traffic Control Barricades Type III	DAY	126.000	126.000
0102	643.0705	Traffic Control Warning Lights Type A	DAY	252.000	252.000
0104	643.0715	Traffic Control Warning Lights Type C	DAY	504.000	504.000
0106	643.0800	Traffic Control Arrow Boards	DAY	122.000	122.000
0108	643.0900	Traffic Control Signs	DAY	1,102.000	1,102.000
0110	643.1050	Traffic Control Signs PCMS	DAY	136.000	136.000
0112	643.5000	Traffic Control	EACH	1.000	1.000
0114	645.0130	Geotextile Type R	SY	2.000	2.000
0116	650.4000	Construction Staking Storm Sewer	EACH	19.000	19.000
0118	650.9910	Construction Staking Supplemental Control (project) 01. 5490-00-60	LS	1.000	1.000
0120	650.9920	Construction Staking Slope Stakes	LF	7,252.000	7,252.000
0122	690.0150	Sawing Asphalt	LF	222.000	222.000
0124	690.0250	Sawing Concrete	LF	113.000	113.000
0126	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	325.000	325.000
0128	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	250.000	250.000
0130	SPV.0060	Special 02. Reestablish Landmark Reference Monuments	EACH	1.000	1.000
0132	SPV.0090	Special 01. Pipe Underdrain Unperforated 6-Inch	LF	2,763.000	2,763.000
0134	SPV.0090	Special 02. Steel Thrie Beam Single Face	LF	581.000	581.000
0136	SPV.0090	Special 03. Steel Thrie Beam Double Faced	LF	7,277.000	7,277.000
0138	SPV.0090	Special 04. Steel Thrie Beam Structure Approach Double Faced	LF	57.400	57.400
0140	SPV.0180	Special 01. Emulsified Asphalt Median Treatment	SY	32.000	32.000

Location	From/To Station	205.0100 Common Excavation (CY) (1),(6)	Unusable Material (2)	Available Material (3)	Unexpanded Fill	Expanded Fill (4)	Mass Ordinate +/- (5)	208.0100 Borrow (CY) (6)	625.0100 Topsoil (SY)
		Cut				Factor 1.25			
STH 30 Median	200+10 - 207+84	190	190	0	141	177	-177	180	960
	210+72 - 223+70	320	320	0	504	630	-630	630	2,090
	229+55 - 244+70	380	380	0	1,021	1,276	-1,276	1,280	2,460
	248+40 - 267+15	460	460	0	800	1,000	-1,000	1,000	2,970
	268+00 - 286+50	490	490	0	1,380	1,725	-1,725	1,730	5,700
Grand Total		1,840	1,840	0	3,847	4,808	-4,808	4,820	14,180
Total Common Exc		1,840							

Notes:

(1) Common Excavation is based the on removal and disposal material plus 3 inches of sod or other perishable or unsuitable materials. Item number 205.0100

(2) Unusable Material is based the on removal and disposal material plus 3 inches of sod or other perishable or unsuitable materials

(3) Available Material = Cut - Unusuable Material

(4) Expanded Fill Factor = 1.25

(5) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

(6) Items 205.0100 Common Excavation and 208.0100 Borrow are rounded up to the nearest 10 CY.

PAVEMENT REMOVAL								
CATEGORY	STATION	TO	STATION	LOCATION	204.0100	204.0110	690.0150	690.0250
					REMOVING PAVEMENT SY	REMOVING ASPHALTIC SURFACE SY	SAWING ASPHALT LF	SAWING CONCRETE LF
0010	208+05	-	208+17	29' LT	0	8	6	0
0010	223+73	-	224+37	LT	0	120	8	0
0010	229+11	-	229+51	LT	29	65	71	34
0010	244+87	-	245+26	LT	34	60	74	37
0010	248+01	-	248+38	LT	32	55	63	36
0010	288+34			50' LT				6
TOTAL					95	308	222	113

REMOVING STORM SEWER AND DRAINAGE PIPE								
CATEGORY	STATION	LOCATION	204.0220 REMOVING INLETS EACH	204.0245 REMOVING STORM SEWER (SIZE)				204.9090.S.01 REMOVING PIPE UNDERDRAIN UNPERFORATED 15-INCH LF
				12-INCH	15-INCH	18-INCH	24-INCH	LF
				LF	LF	LF	LF	
0010	201+94	LT	1	8	-	-	-	-
	205+21	LT	1	8	-	-	-	-
	215+14	LT	1	-	-	8	-	-
	217+26	LT	1	-	-	8	-	-
	221+54	LT	1	-	-	8	-	-
	230+18	LT	1	-	-	8	-	-
	234+18	LT	1	-	-	8	-	-
	238+84	LT	1	-	-	8	-	-
	242+18	LT	1	-	-	-	-	8
	251+17	LT	1	-	-	-	-	8
	253+24	LT	1	-	-	-	-	8
	256+17	LT	1	-	-	8	-	-
	260+48	LT	1	-	-	8	-	-
	263+18	LT	1	-	-	8	-	-
	267+18	LT	1	-	-	8	-	-
	271+15	LT	1	-	-	8		-
	276+35	LT	1	-	-	-	16	-
	285+05	LT	1	-	8	-	-	-
SUBTOTAL				16	8	88	16	24
TOTAL			18			128		24

REMOVING (CONCRETE SURFACE DRAIN)			
CATEGORY	STATION	LOCATION	204.9180.S.01 SY
0010	288+30	50' LT	12
TOTAL			12

BASE AGGREGATE DENSE						
CATEGORY	STATION	TO	STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON
0010	200+10	-	207+84	EB	160	
	200+10	-	207+84	WB	90	
	209+92	-	223+96	EB	260	
	209+92	-	223+73	WB	30	
	223+73	-	224+37		0	63
	229+11	-	229+41		50	
	229+41	-	244+70	EB	290	
	229+41	-	244+87	WB	40	
	244+87	-	245+26		50	
	248+01	-	248+38		50	
	248+38	-	266+45	EB	360	
	248+38	-	266+45	WB	40	
	267+15	-	288+03	EB	370	
	267+15	-	288+03	WB	40	
UNDISTRIBUTED					150	
TOTAL					1980	63

DRAINAGE STRUCTURES									
						611.0642		611.3901	611.3902
						INLET		INLETS	INLETS
						COVERS		MEDIAN 1	MEDIAN 2
						TYPE MS		GRATE	GRATE
CATEGORY	STRUCTURE ID	STATION	LOCATION	TOP OF STRUCTURE ELEVATION	BOTTOM OF STRUCTURE ELEVATION	DEPTH	EACH	EACH	EACH
0010	101	201+86	LT	864.73	861.69	3.04	1	1	-
	102	201+94	LT	864.76	861.28	3.48	2	-	1
	103	205+21	LT	869.76	866.21	3.55	2	-	1
	104	215+14	LT	866.54	859.62	6.92	2	-	1
	105	217+26	LT	868.58	862.53	6.05	1	1	-
	106	221+54	LT	876.96	870.14	6.82	1	1	-
	107	230+18	LT	876.14	870.86	5.28	1	1	-
	108	234+18	LT	870.96	865.48	5.48	1	1	-
	109	238+84	LT	865.97	860.98	4.99	2	-	1
	110	242+18	LT	870.22	864.98	5.24	1	1	-
	111	251+17	LT	878.76	873.11	5.65	1	1	-
	112	253+24	LT	878.23	872.20	6.03	2	-	1
	113	256+17	LT	880.91	875.72	5.19	1	1	-
	114	260+48	LT	892.85	888.27	4.58	1	1	-
	115	263+18	LT	901.06	897.12	3.94	1	1	-
	116	267+18	LT	912.74	909.22	3.52	1	1	-
	117	271+15	LT	924.40	919.34	5.06	1	1	-
	118	276+35	LT	932.10	927.28	4.82	1	1	-
	119	285+05	LT	933.56	927.26	6.30	1	1	-
TOTAL							24	14	5

STORM SEWER PIPE											
CATEGORY	INLET		OUTLET		LOCATION	STORM SEWER PIPE REINFORCED CONCRETE CLASS III				PIPE UNDERDRAIN	REMARKS
						608.3012	608.3015	608.3018	608.3024	UNPERFORATED	
	STRUCTURE	ELEV	STRUCTURE	ELEV		12-INCH LF	15-INCH LF	18-INCH LF	24-INCH LF	15-INCH LF	
0010	102	861.70	101	861.86	MEDIAN	8	-	-	-	-	
			102	861.45	MEDIAN	8	-	-	-	-	
			103	866.38	MEDIAN	8	-	-	-	-	
			104	859.83	MEDIAN	-	-	8	-	-	
			105	862.74	MEDIAN	-	-	8	-	-	
			106	870.35	MEDIAN	-	-	8	-	-	
			107	871.07	MEDIAN	-	-	8	-	-	
			108	865.69	MEDIAN	-	-	8	-	-	
			109	861.19	MEDIAN	-	-	8	-	-	
			110	865.02	MEDIAN	-	-	-	-	8	
			111	873.15	MEDIAN	-	-	-	-	8	
			112	872.24	MEDIAN	-	-	-	-	8	
			113	875.93	MEDIAN	-	-	8	-	-	
			114	888.48	MEDIAN	-	-	8	-	-	
			115	897.33	MEDIAN	-	-	8	-	-	
			116	909.43	MEDIAN	-	-	8	-	-	
			117	919.55	MEDIAN	-	-	8	-	-	
	118			927.53	MEDIAN	-	-	-	8	-	FROM APRON ENDWALL WB STH 30
				118	927.53	MEDIAN	-	-	-	8	-
				119	927.45	MEDIAN	-	8	-	-	-
TOTAL						24	8	88	16	24	

PIPE UNDERDRAIN 6-INCH								
STATION	TO	STATION	UNDERDRAIN	STRUCTURE	INVERT	LOCATION	SPV.0090.01	REMARKS
							LF	
PXX								
217+19						MEDIAN	8	LATERAL
217+19	-	217+26	1	-	105	865.70	MEDIAN	7
217+26	-	219+66	2	-	105	865.70	MEDIAN	240
219+66						MEDIAN	8	LATERAL
221+54	-	222+14	3	-	106	874.70	MEDIAN	60
222+14						MEDIAN	8	LATERAL
232+17						MEDIAN	8	LATERAL
232+17	-	234+18	4	-	108	868.10	MEDIAN	201
233+66						MEDIAN	8	LATERAL
236+18	-	238+86				862.90	MEDIAN	NOT FIELD VERIFIED
238+86	-	241+19	5	-	109	862.90	MEDIAN	232
241+19						MEDIAN	8	LATERAL
242+18	-	243+68			110	867.00	MEDIAN	NOT FIELD VERIFIED
250+16						MEDIAN	8	LATERAL
250+16	-	251+17	6	-	111	875.20	MEDIAN	101
253+24			7	-	112	874.90	MEDIAN	8
253+24	-	255+18	8	-	112	874.90	MEDIAN	194
255+18						MEDIAN	8	LATERAL
256+17	-	257+67	9	-	113	878.40	MEDIAN	150
257+67						MEDIAN	8	LATERAL
260+48	-	261+68	10	-	114	890.10	MEDIAN	120
261+68						MEDIAN	8	LATERAL
263+18			11	-	115	898.80	MEDIAN	8
263+18	-	265+18			115	898.80	MEDIAN	NOT FIELD VERIFIED
267+18			12	-	116	910.40	MEDIAN	8
267+18	-	269+05	13	-	116	910.40	MEDIAN	187
269+05						MEDIAN	8	LATERAL
271+15			14	-	117	922.20	MEDIAN	8
271+15	-	275+05	15	-	117	922.20	MEDIAN	390
275+05						MEDIAN	8	LATERAL
276+35	-	277+54	16	-	118	929.70	MEDIAN	119
277+54						MEDIAN	8	LATERAL
282+59	-	284+95				MEDIAN		NOT FIELD VERIFIED
284+95						MEDIAN	8	LATERAL
284+95	-	285+05	17	-	119	930.40	MEDIAN	10
287+42						MEDIAN	8	LATERAL
UNDISTRIBUTED							600	
TOTAL							2763	

Beam Guard Items													
STATION	TO	STATION	LOCATION	204.0165	204.9060.S.01	614.0200	SPV.0090.04	614.0805	614.2300	614.2500	614.2620	SPV.0090.02	SPV.0090.03
				REMOVING	REMOVING	THRIE BEAM	BEAM STRUCTURE	CUSHIONS	MGS	MGS	GUARDRAIL	(STEEL	(STEEL
				GUARDRAIL	(CRASH CUSHION)	STRUCTURE	APPROACH	PERMANENT	GUARDRAIL 3	THRIE BEAM	TERMINAL	THRIE BEAM	THRIE BEAM
				LF	EACH	LF	DOUBLE FACED	LOW MAINTENANCE	LF	LF	TYPE 2	SINGLE FACE)	DOUBLE FACED)
				LF	EACH	LF	LF	EACH	LF	LF	EACH	LF	LF
200+00	-	201+34	EB	-	-	-	-	-	-	-	-	135	-
200+00	-	201+34	WB	-	-	-	-	-	-	-	-	136	-
201+34	-	206+65	EB	-	-	-	-	-	-	-	-	-	531
205+25	-	208+17	EB	292	-	-	-	-	-	-	-	-	-
206+43			WB	-	-	-	-	-		-	1	-	-
206+53	-	208+08	WB	-	-	-	-	-	165	-	-	-	-
206+65	-	208+05	EB	-	-	-	-	-	-	-	-	140	-
208+08	-	208+18	WB	-	-	-	-	-	-	10	-	-	-
208+05	-	208+19	EB	-	-	14.4	-	-	-	-	-	-	-
209+78	-	209+92	EB	-	-	-	14.4	-					
209+92	-	223+38	EB	-	-	-		1	-	-	-	-	1346
229+10	-	229+24	EB	-	1	-	14.4	-	-	-	-	-	-
229+24	-	245+11	EB	-	-	-	-	-	-	-	-	-	1587
245+11	-	245+25	EB	-	1	-	14.4	-	-	-	-	-	-
248+02	-	248+16	EB	-	1	-	14.4	-	-	-	-	-	-
248+16	-	266+13	EB	-	-	-	-	-	-	-	-	-	1797
266+13				-	-	-	-	1	-	-	-	-	-
267+20				-	-	-	-	1	-	-	-	-	-
267+48	-	286+70	EB	-	-	-	-	-	-	-	-	-	1937
286+59	-	288+52	EB	193	-	-	-	-	-	-	-	-	-
286+61			WB	-	-	-	-	-	-	-	1	-	-
286+61	-	288+26	WB	-	-	-	-	-	165	-	-	-	-
286+70	-	288+40	EB	-	-	-	-	-	-	-	-	170	-
288+26	-	288+36	WB	-	-	-	-	-	-	10	-	-	-
288+40	-	288+54	EB	-	-	14.4	-	-	-	-	-	-	-
UNDISTRIBUTED													
TOTAL				485	3	28.8	57.6	3	330	20	2	581	7197

3

CONCRETE SURFACE DRAINS FLUME								
CATEGORY	STATION	TO	STATION	LOCATION	416.0610	416.1015	606.0100	645.0130
					DRILLED TIE BARS EACH	CONCRETE SURFACE DRAINS HES CY	RIPRAP LIGHT CY	GEOTEXTILE TYPE R SY
0010	208+05	-	208+17	29' LT	3	4	1	1
	288+22	-	288+34	50' LT	3	4	1	1
	TOTAL				6	8	2	2

WATER					
CATEGORY	STATION	TO	STATION	LOCATION	624.0100 MGAL
0010	200+00	-	207+84	MEDIAN	4
	209+92	-	224+18	MEDIAN	5
	229+24	-	245+11	MEDIAN	6
	248+16	-	266+13	MEDIAN	7
	267+48	-	288+40	MEDIAN	6
TOTAL					28

3

PREPARE FOUNDATION FOR BASE AGGREGATE					
CATEGORY	STATION	TO	STATION	LOCATION	211.0500 STA
0010	223+73	-	224+37	LT	1
TOTAL					1

ASPHALTIC SURFACE						
CATEGORY	STATION	TO	STATION	LOCATION	465.0105 TON	REMARKS
0010	223+73	-	224+37	LT	40	MAINTENANCE CROSS OVER
TOTAL					40	

SPECIAL (EMULSIFIED ASPHALT MEDIAN TREATMENT)

CATEGORY	STATION	TO	STATION	SPV.0180.01 SY
0010	200+00	-	200+73	32
TOTAL				32

EROSION CONTROL ITEMS									
CATEGORY	STATION	TO	STATION	628.1504 SILT FENCE LF	628.2004 EROSION MAT CLASS I TYPE B SY	628.7005 INLET PROTECTION TYPE A EACH	628.7504 TEMPORARY DITCH CHECKS LF	629.0205 FERTILIZER TYPE A CWT	630.0120 SEEDING MIXTURE NO. 20 LB
0010	200+70	-	207+84	-	957	-	36	0.6	26
	208+20			20	-	-	-	-	-
	209+80			20	-	-	-	-	-
	210+72	-	223+70	-	2090	-	65	1.3	56
	229+55	-	244+70	-	2460	-	76	1.5	66
	248+40	-	267+15	-	2970	-	94	1.9	80
	268+00	-	288+03	-	6260	-	101	3.9	169
	201+86			-	-	1	-	-	-
	201+94			-	-	1	-	-	-
	205+21			-	-	1	-	-	-
	215+14			-	-	1	-	-	-
	217+26			-	-	1	-	-	-
	221+54			-	-	1	-	-	-
	230+18			-	-	1	-	-	-
	234+18			-	-	1	-	-	-
	238+84			-	-	1	-	-	-
	242+18			-	-	1	-	-	-
	251+17			-	-	1	-	-	-
	253+24			-	-	1	-	-	-
	256+17			-	-	1	-	-	-
	260+48			-	-	1	-	-	-
	263+18			-	-	1	-	-	-
	267+18			-	-	1	-	-	-
	271+15			-	-	1	-	-	-
	276+35			-	-	1	-	-	-
	285+05			-	-	1	-	-	-
	288+03			-	-	1	-	-	-
	288+40			45	-	-	-	-	-
TOTAL				85	14737	20	372	9.3	398

PERMANENT SIGNING										
CATEGORY	STATION	OFFSET	634.0614	634.0616	634.0618	638.2102	638.2602	638.3000	REMARKS	
			POSTS WOOD	POSTS WOOD	POSTS WOOD	MOVING	REMOVING	REMOVING		
			4X6-INCH X	4X6-INCH X	4X6-INCH X	SIGNS	SIGNS	SMALL SIGN		
			14-FT	16-FT	18-FT	TYPE II	TYPE II	SUPPORTS		
			EACH	EACH	EACH	EACH	EACH	EACH		
0010	200+50	13' LT	-	-	-	-	1	2	TO 90/94	
	201+25	14' LT	-	-	-	-	1	1	TO 39	
	206+00	15' LT	-	1	-	1	-	1	MILE MARKERS	
	210+55	10' LT	1	-	-	1	-	1	SPEED LIMIT 55	
	211+34	23' LT	1	-	-	1	-	1	SPEED LIMIT 45	
	217+10	14' LT	-	1	-	1	-	1	MILE MARKERS	
	222+66	17' LT	1	-	-	1	-	1	SPEED LIMIT 55	
	223+87	28' LT	-	2	-	1	-	2	SPEED LIMIT AHEAD 45 (2 posts)	
	233+50	15' LT	-	1	-	1	-	1	MILE MARKERS	
	249+00	16' LT	-	1	-	1	-	1	MILE MARKERS	
	259+40	19' LT	-	1	-	1	-	1	MILE MARKERS	
	259+59	18' LT	-	-	2	1	-	2	ALTERNATE 39/94 USE CENTER LANE (2 posts)	
	265+74	23' LT	-	1	-	1	-	1	DANE COUNTY AIRPORT	
	266+40	19' LT	1	-	-	1	-	1	U TURN PROHIBITED	
	270+00	16' LT	-	1	-	1	-	1	MILE MARKERS	
	280+00	13' LT	-	1	-	1	-	1	MILE MARKER	
	280+00	36' LT	-	1	-	1	-	1	MILE MARKER	
	280+99	38' LT	1	-	-	1	-	1	SPEED LIMIT 55	
TOTAL			5	11	2	16	2	21		

TRAFFIC CONTROL ITEMS												
				643.0300		643.0420	643.0705	643.0715	643.0800	643.0900	643.1050	
				TRAFFIC CONTROL DRUMS		TRAFFIC CONTROL BARRICADES TYPE III	TRAFFIC CONTROL WARNING LIGHTS TYPE A	TRAFFIC CONTROL WARNING LIGHTS TYPE C	TRAFFIC CONTROL ARROW BOARDS	TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL SIGNS PCMS	
CATEGORY	STATION TO	STATION	DAYS	DRUMS	DAY	DAY	DAY	DAY	DAY	DAY	DAY	DAY
0010	200+00 -	208+20	8	80	640	11	22	66	16	139	-	
	209+70 -	224+80	10	91	910	13	26	78	20	173	-	
	228+90 -	245+25	13	96	1248	18	36	108	26	226	-	
	248+00 -	266+65	13	98	1274	34	68	102	26	242	-	
	267+00 -	288+50	17	110	1870	50	100	150	34	322	-	
	PROJECT		68	-	-	-	-	-	-	-	-	136
				TOTAL	5942	126	252	504	122	1102	136	

3

CONSTRUCTION STAKING STORM SEWER				
CATEGORY	STRUCTURE	STATION	LOCATION	650.4000 EACH
0010	101	201+86	MEDIAN	1
	102	201+94	MEDIAN	1
	103	205+21	MEDIAN	1
	104	215+14	MEDIAN	1
	105	217+26	MEDIAN	1
	106	221+54	MEDIAN	1
	107	230+18	MEDIAN	1
	108	234+18	MEDIAN	1
	109	238+84	MEDIAN	1
	110	242+18	MEDIAN	1
	111	251+17	MEDIAN	1
	112	253+24	MEDIAN	1
	113	256+17	MEDIAN	1
	114	260+48	MEDIAN	1
	115	263+18	MEDIAN	1
	116	267+18	MEDIAN	1
	117	271+15	MEDIAN	1
	118	276+35	MEDIAN	1
	119	285+05	MEDIAN	1
TOTAL				19

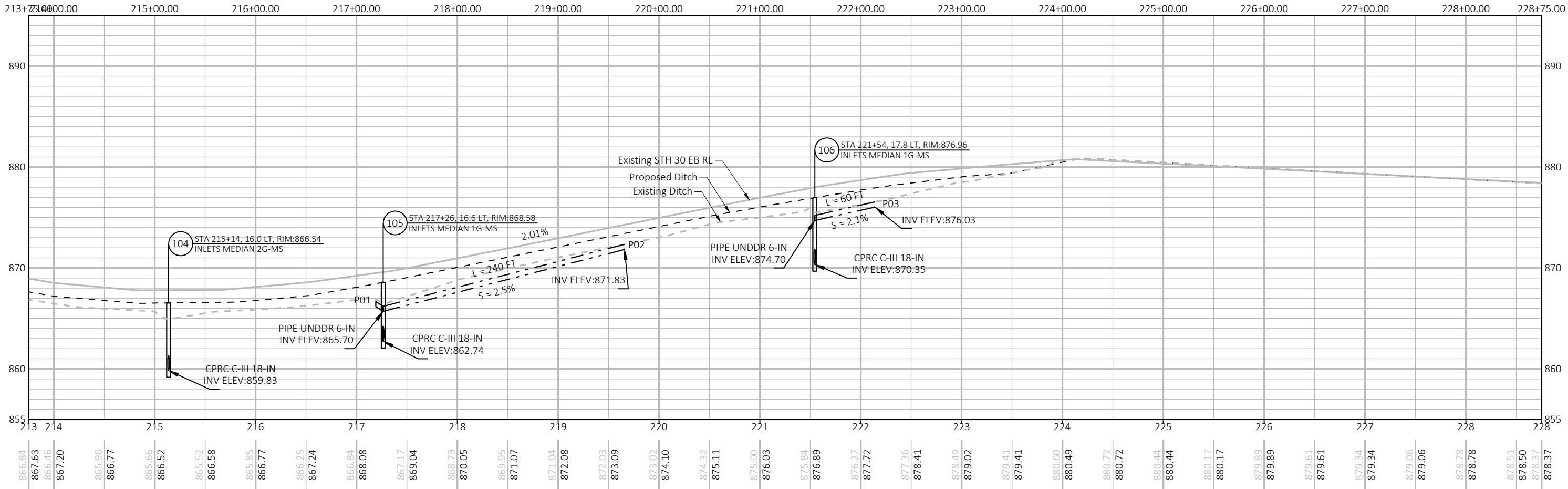
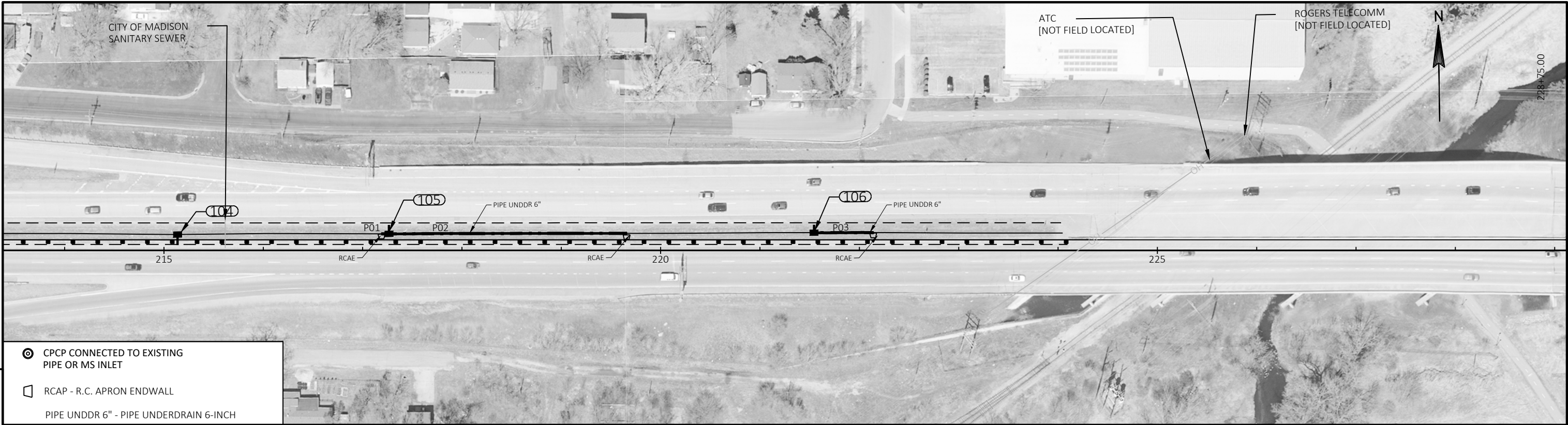
FINISHING ROADWAY (PROJECT)		
CATEGORY	PROJECT	213.0100 EACH
0010	5490-00-60	1
TOTAL		1

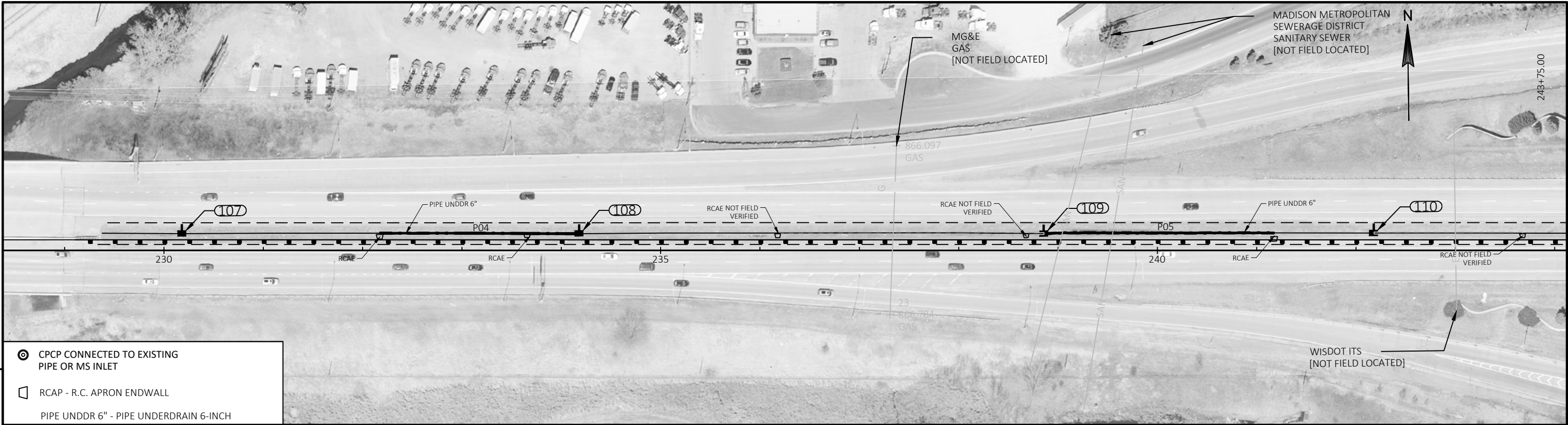
CONSTRUCTION STAKING SLOPE STAKES					
CATEGORY	STATION	TO	STATION	LOCATION	650.9920 LF
0010	200+70	-	207+84	MEDIAN	714
	210+72	-	223+70	MEDIAN	1298
	229+55	-	244+70	MEDIAN	1515
	248+40	-	267+15	MEDIAN	1875
	268+00	-	286+50	MEDIAN	1850
TOTAL					7252

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT)		
CATEGORY	PROJECT	650.9910 LS
0010	5490-00-60	1
TOTAL		1

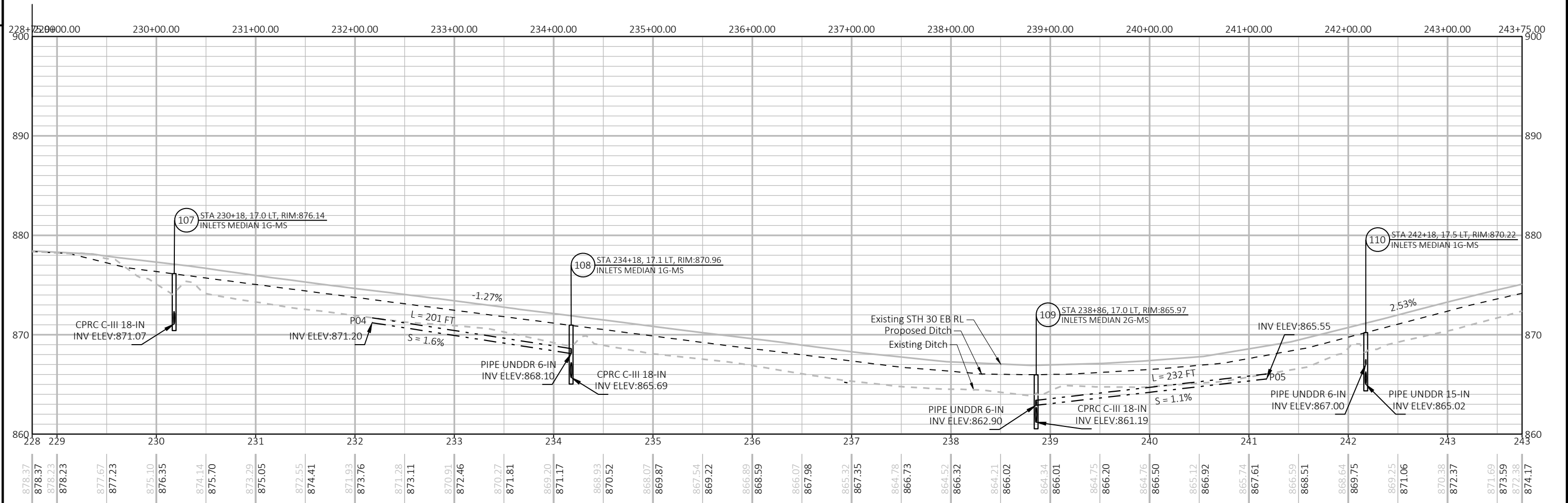
SPECIAL (REESTABLISH LANDMARK REFERENCE MONUMENT)			
CATEGORY	STATION	LOCATION	SPV.0060.02 EACH
0010	248+70	20' LT	1
TOTAL			1

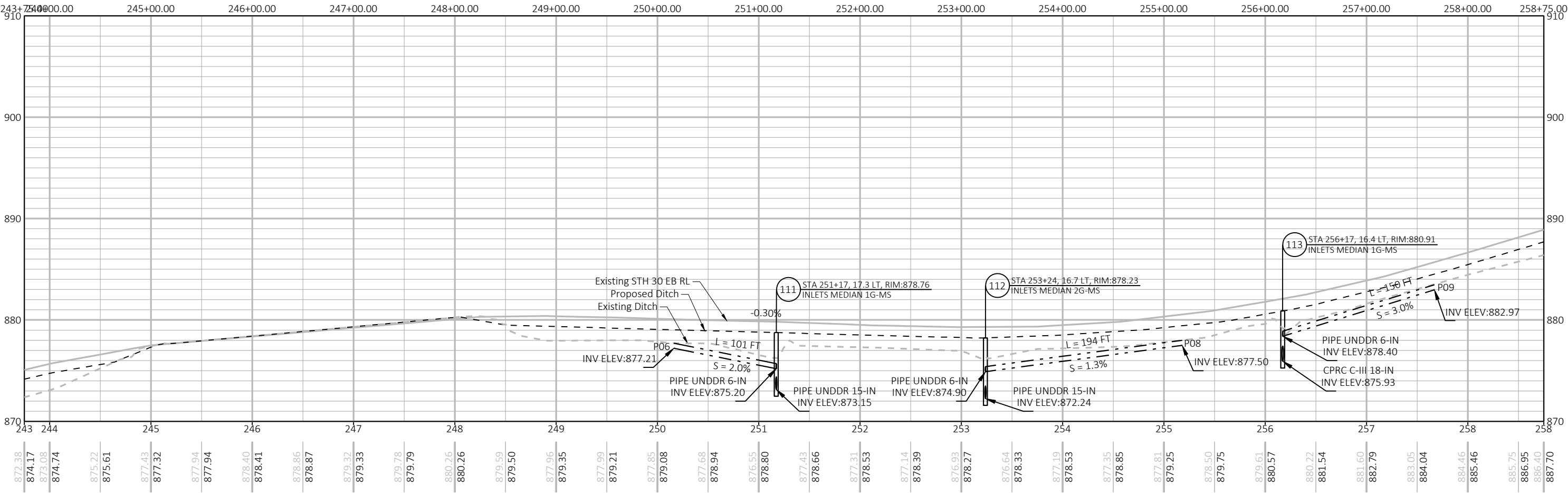
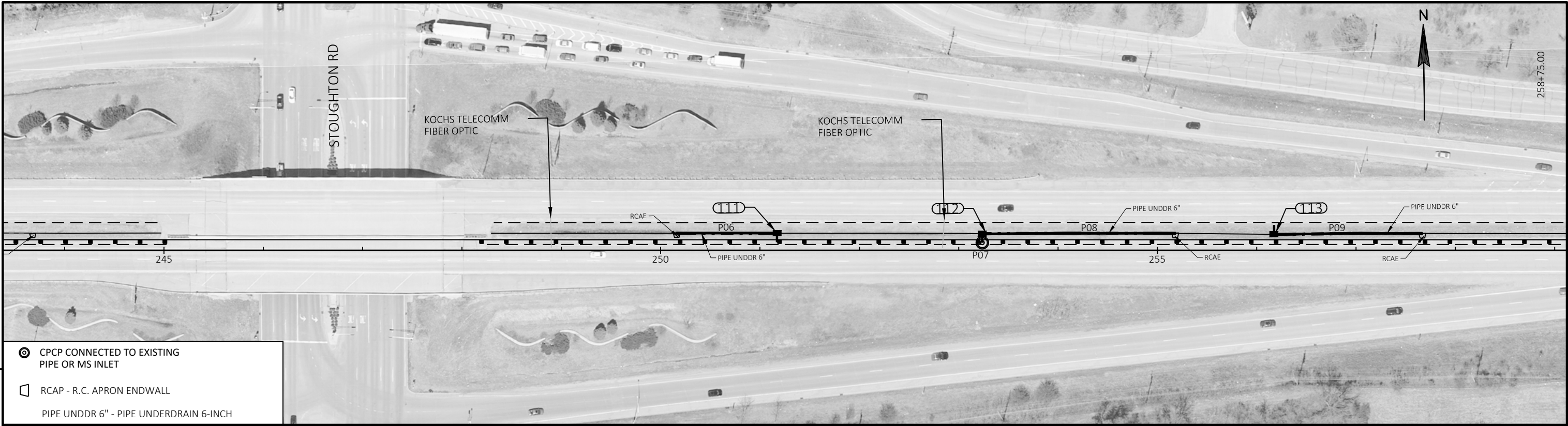
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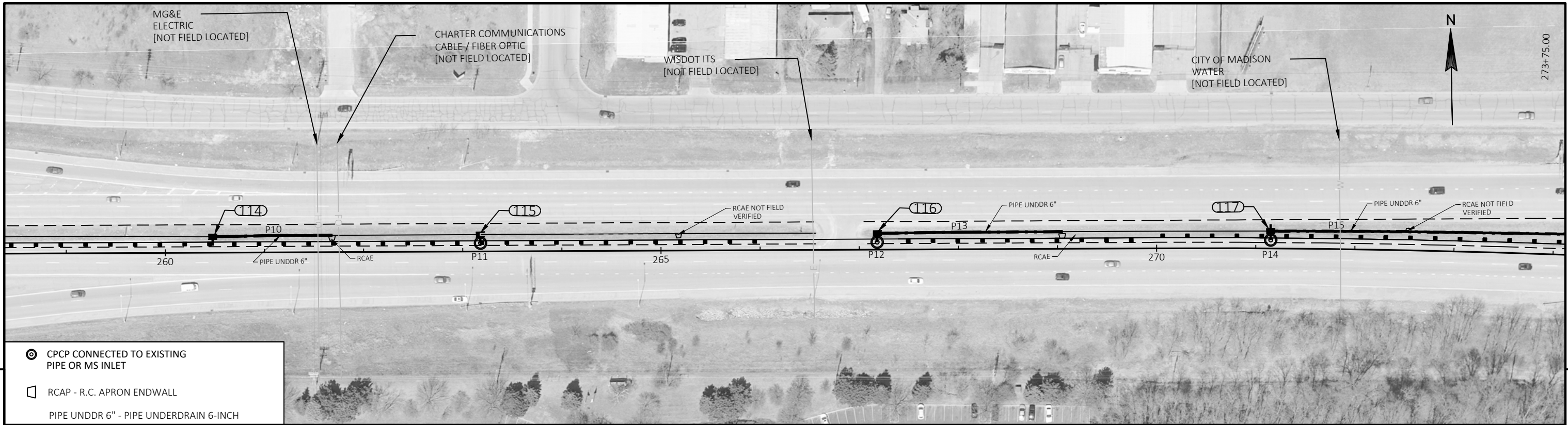




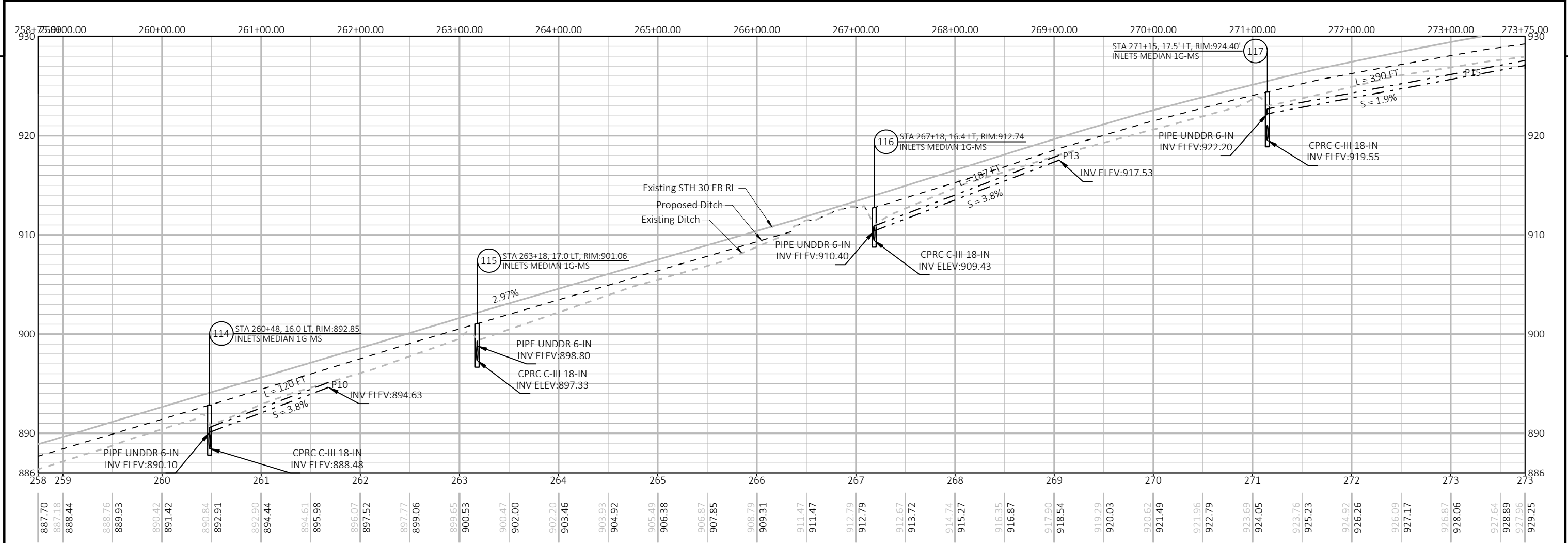
- C-III 18-IN INLET
- RCAE - R.C. APRON ENDWALL
- PIPE UNDDR 6" - PIPE UNDERDRAIN 6-INCH





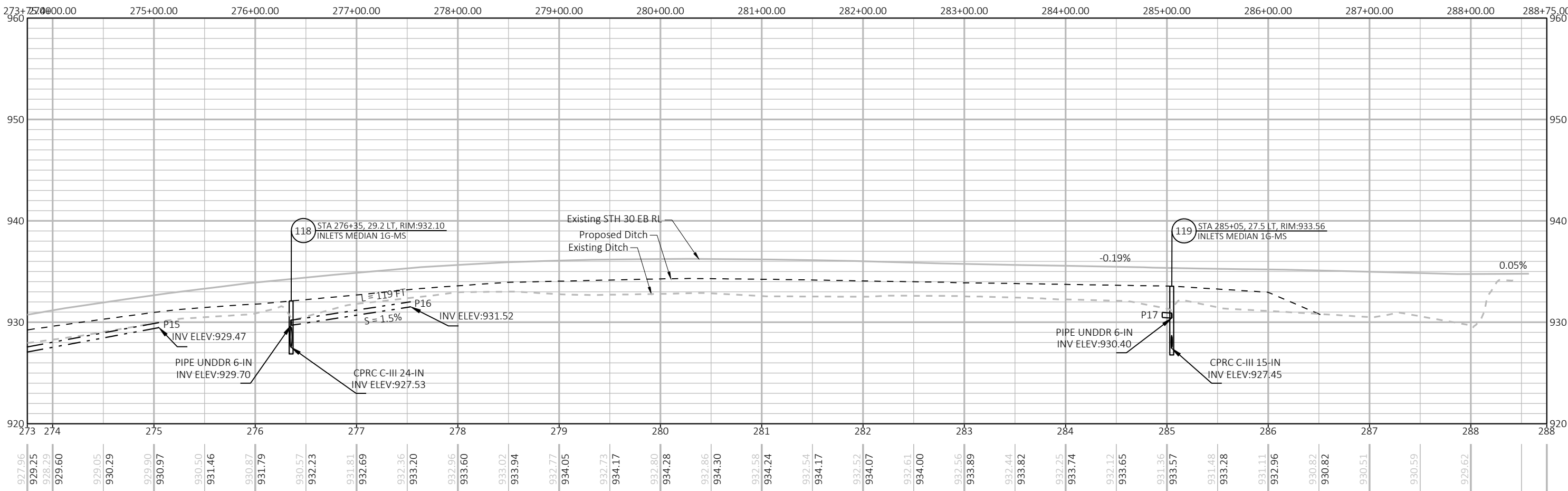


- CPCP CONNECTED TO EXISTING PIPE OR MS INLET
- RCAP - R.C. APRON ENDWALL
- PIPE UNDDR 6" - PIPE UNDERDRAIN 6-INCH



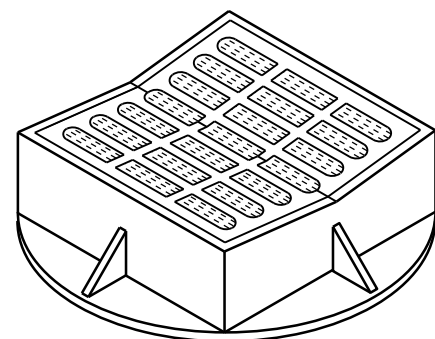
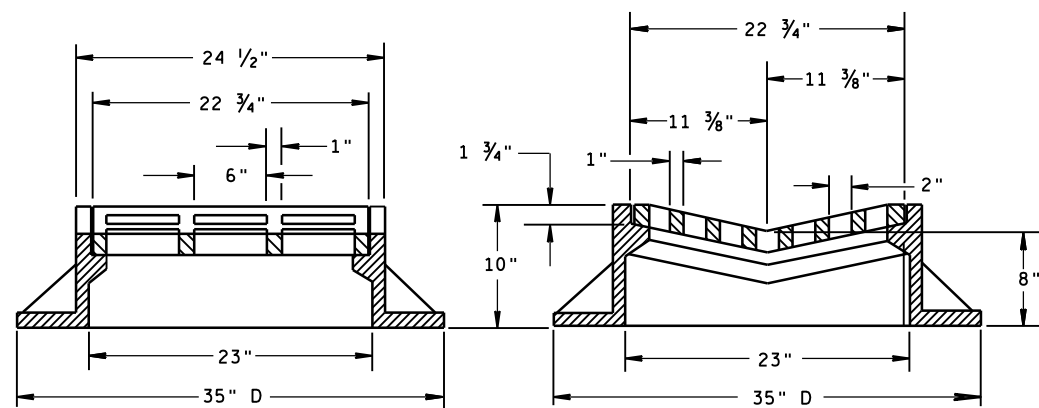


- CACP CONNECTED TO EXISTING PIPE OR MS INLET
- RCAP - R.C. APRON ENDWALL
- PIPE UNDDR 6" - PIPE UNDERDRAIN 6-INCH

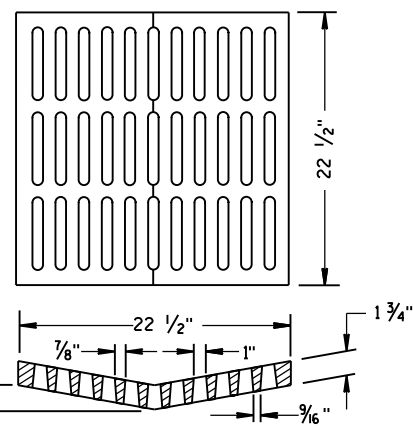


Standard Detail Drawing List

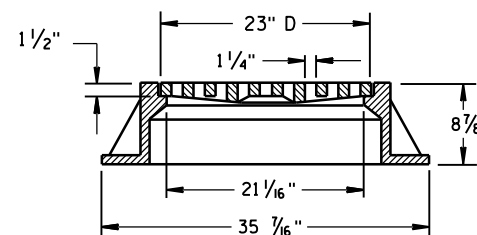
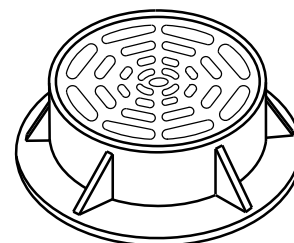
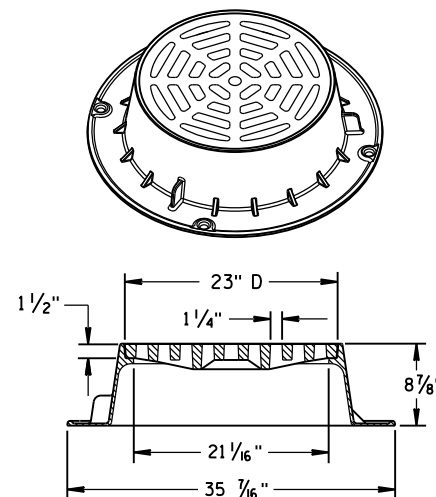
08A05-19B	INLET COVERS TYPE B, B-A, C, MS, MS-A, & WM
08C08-02	INLETS MEDIAN 1 AND 2 GRATE
08D02-06	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
14B18-06A	STEEL PLATE BEAM GUARD, CLASS "A" (AT BRIDGES, OBSTACLES AND SIDEROADS/DRIVEWAYS)
14B18-06B	STEEL PLATE BEAM GUARD, CLASS "A" AT MEDIAN APPROACH TO BRIDGES
14B20-11A	STEEL THRIE BEAM STRUCTURE APPROACH
14B20-11B	STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SQUARE END PARAPETS
14B20-11D	STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SLOPED END PARAPETS
14B20-11H	STEEL THRIE BEAM STRUCTURE APPROACH, SINGLE SLOPE ATTACHMENT
14B25-01	STEEL PLATE BEAM GUARD, CLASS "A", OVER LOW FILL CULVERTS
14B42-05A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-05B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-05C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-05D	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B47-02A	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-02B	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
14B47-02C	MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
15D12-06A	TRAFFIC CONTROL, LANE CLOSURE
15D27-03	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



TYPE "B"

ALTERNATIVE GRATE FOR
TYPE "B" COVER

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS POSSIBLE.
 NOTED AS TYPE B-A ON THE DRAINAGE TABLE



TYPE "C"

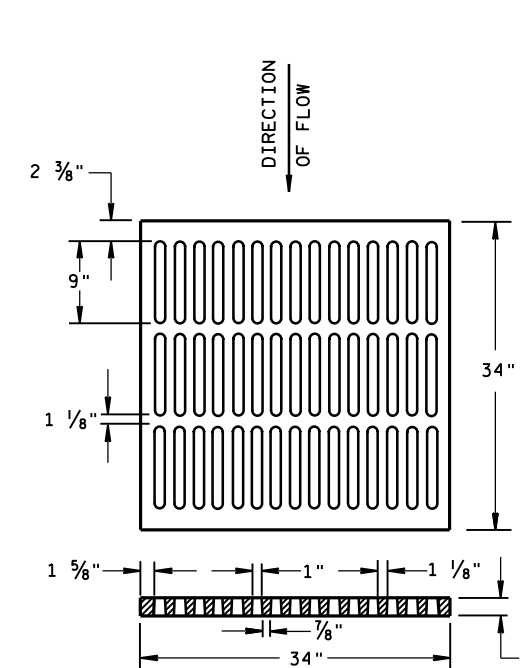
NOTE: EITHER CASTING IS ACCEPTABLE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

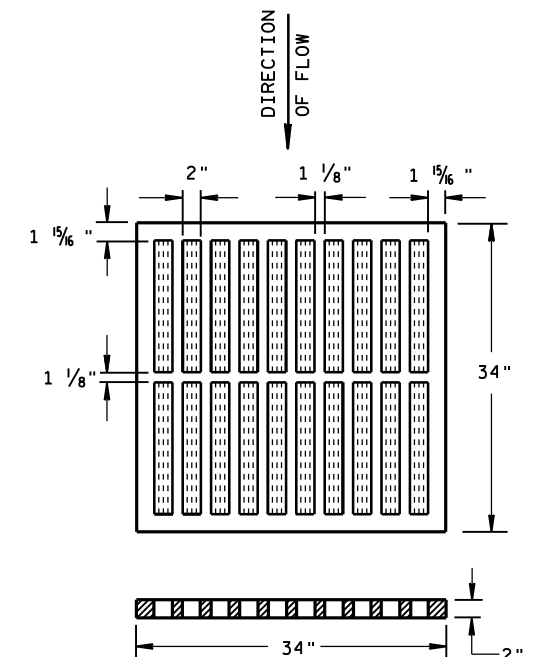
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



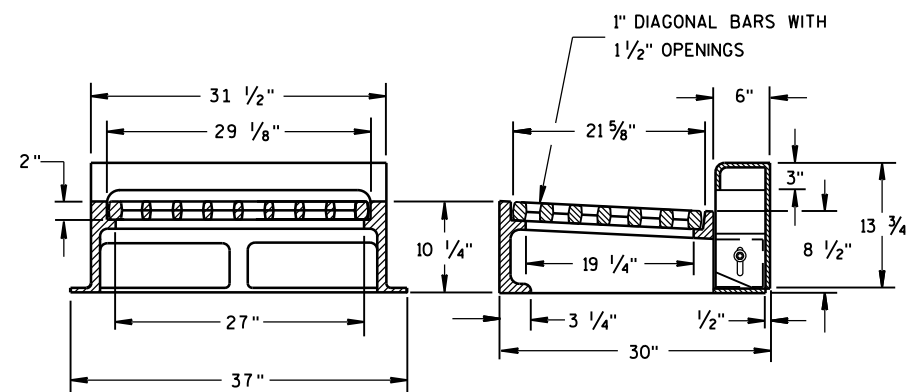
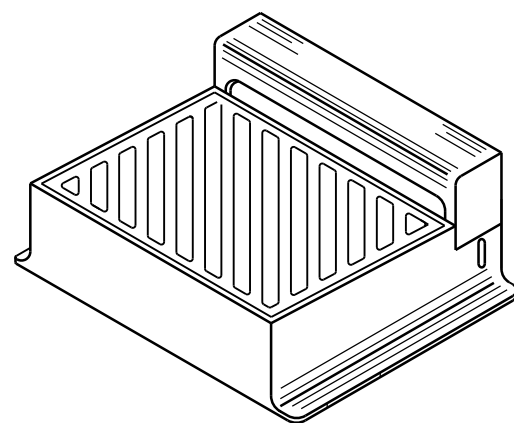
ALTERNATIVE TYPE "MS"

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS PERMITTED
 NOTED AS TYPE MS-A ON THE DRAINAGE TABLE



TYPE "MS"

USE ON FREEWAYS AND EXPRESSWAYS
 NOTED AS TYPE MS ON DRAINAGE TABLE



NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"

TYPE "WM"

DIAGONAL SLOTS, SHALL BE ORIENTED
 TO THE DIRECTION OF FLOW AS ILLUSTRATED.
 GRATES ARE MANUFACTURED TO BE REVERSIBLE.

DIRECTION
OF FLOW

INLET COVERS
 TYPE B, B-A, C,
 MS, MS-A, & WM

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED

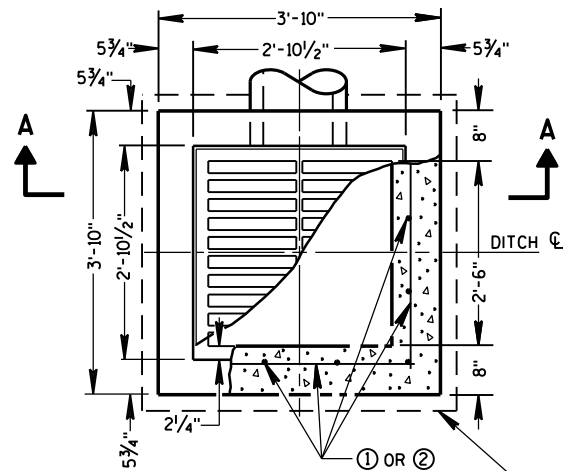
DATE 11/27/2013

FHWA

/S/ Jerry H. Zogg

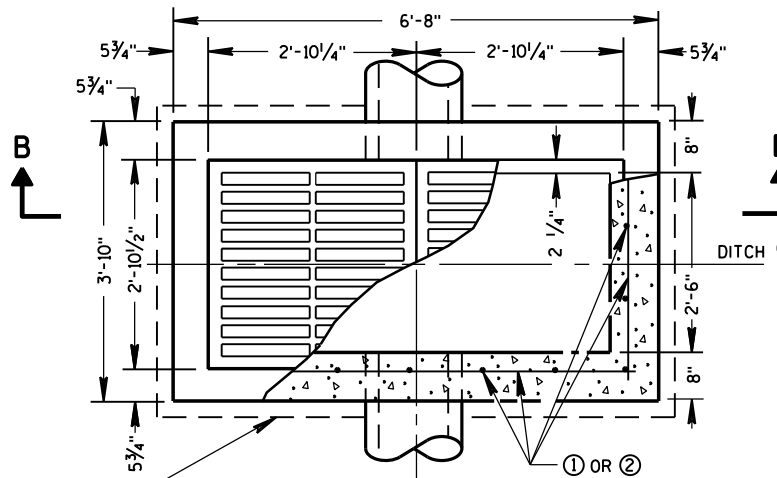
ROADWAY STANDARDS ENGINEER

37 NT

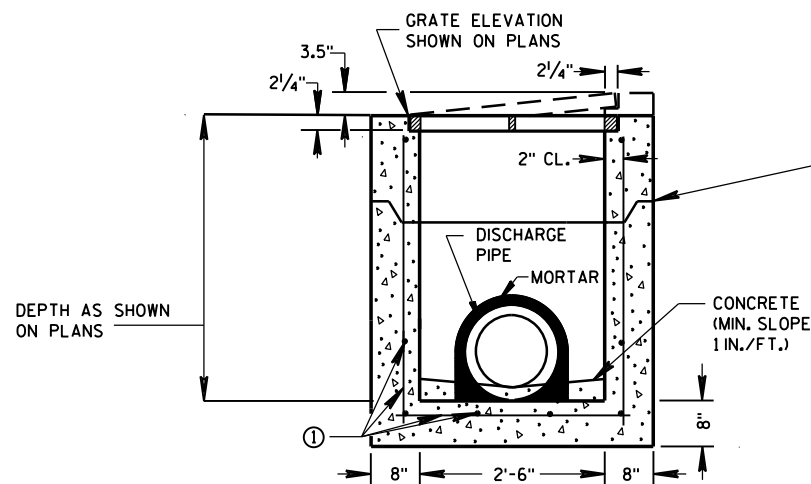


PLAN VIEW

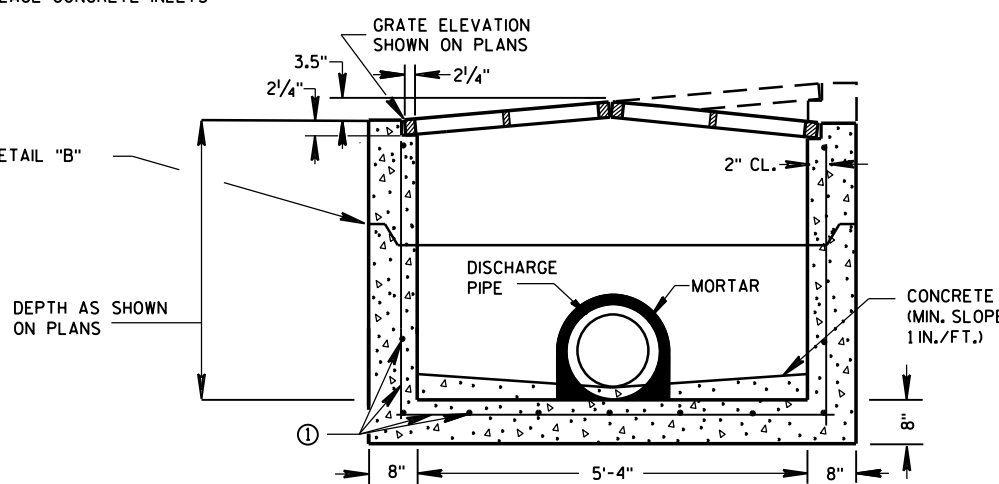
4" OVERHANGING BASE ON REINFORCED CAST-IN-PLACE CONCRETE INLETS



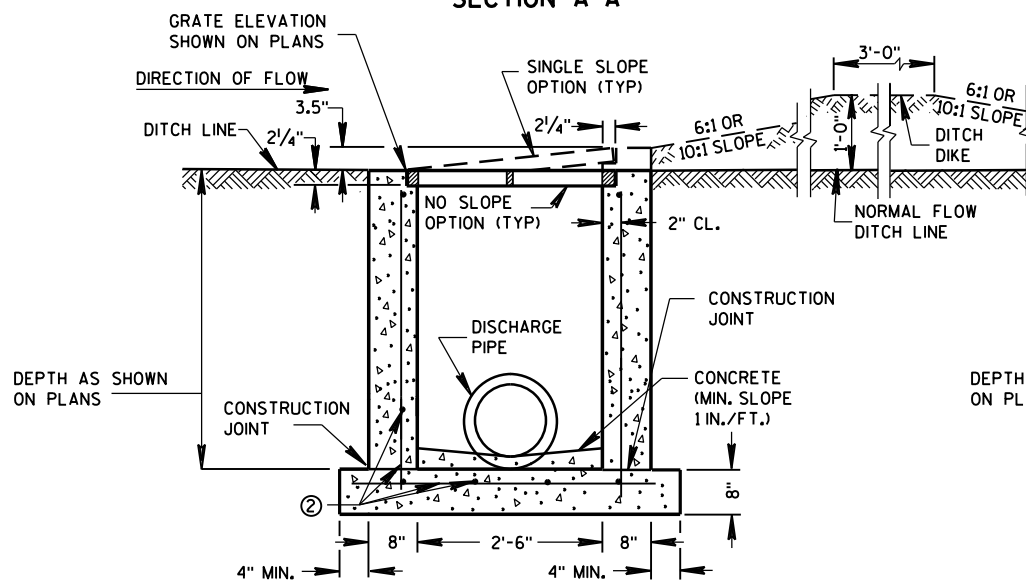
PLAN VIEW



PRECAST REINFORCED CONCRETE SECTION A-A

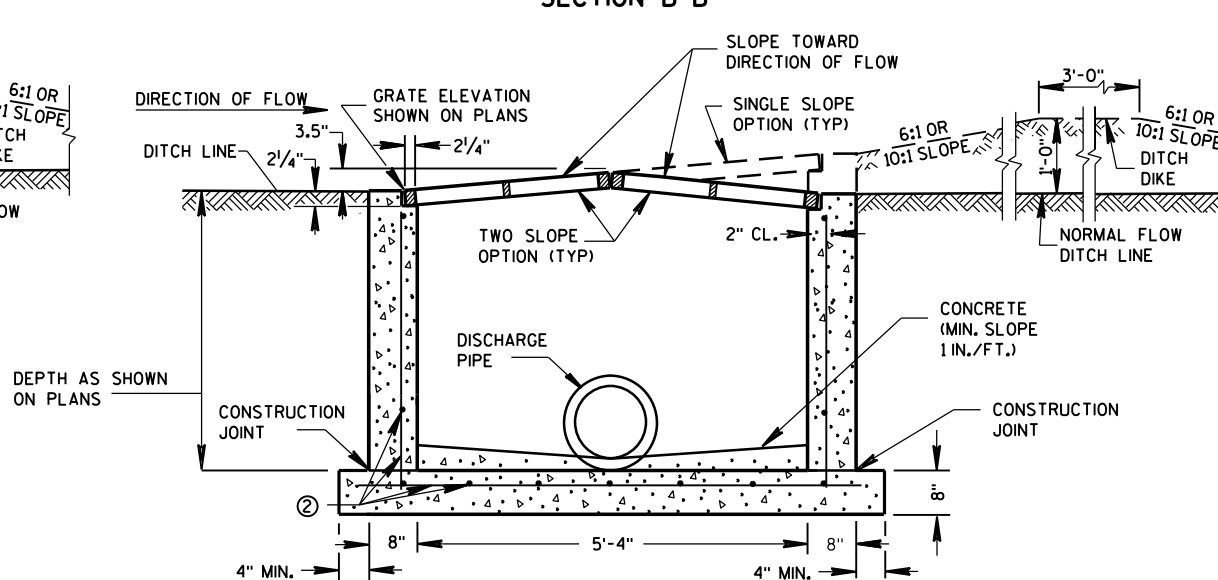


PRECAST REINFORCED CONCRETE SECTION B-B



REINFORCED CAST-IN-PLACE CONCRETE SECTION A-A

INLETS MEDIAN 1 GRATE



REINFORCED CAST-IN-PLACE CONCRETE SECTION B-B

INLETS MEDIAN 2 GRATE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLETS WHICH MAY INCLUDE PRECAST REINFORCED CONCRETE INLETS, SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL MEDIAN INLETS ARE DESIGNATED ON THE PLANS AS "INLETS, IG-MS", ETC. THE FIRST NUMBER AND LETTER DESIGNATE THE TYPE OF STRUCTURE, AND THE FOLLOWING LETTERS DESIGNATE THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT. BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

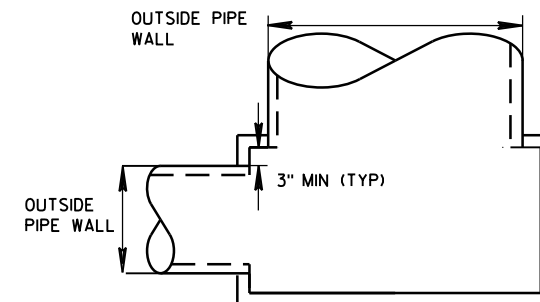
ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

- ① FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

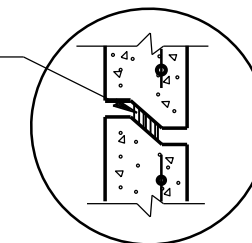
PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
1 GRATE	18	18
2 GRATE	18	42



DETAIL "A"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)

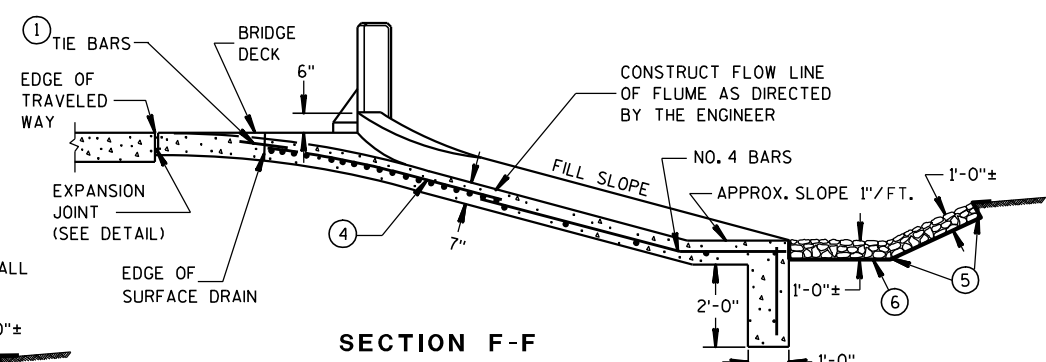


DETAIL "B"

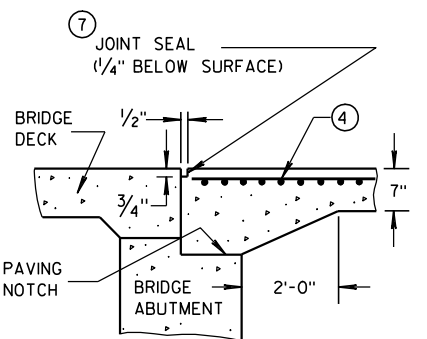
INLETS MEDIAN 1 AND 2 GRATE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

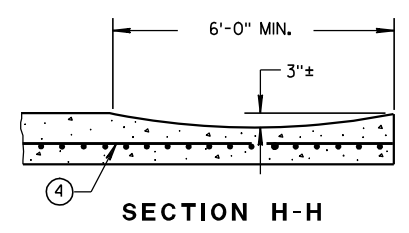
APPROVED
Sept., 2016 /S/ Rodney Taylor
DATE ROADWAY STANDARDS UNIT SUPERVISOR
FHWA



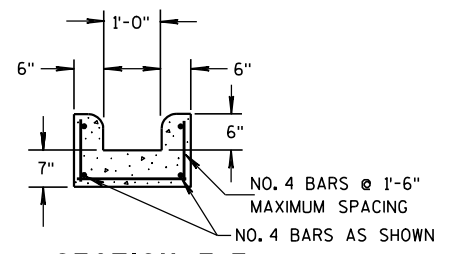
SECTION F-F



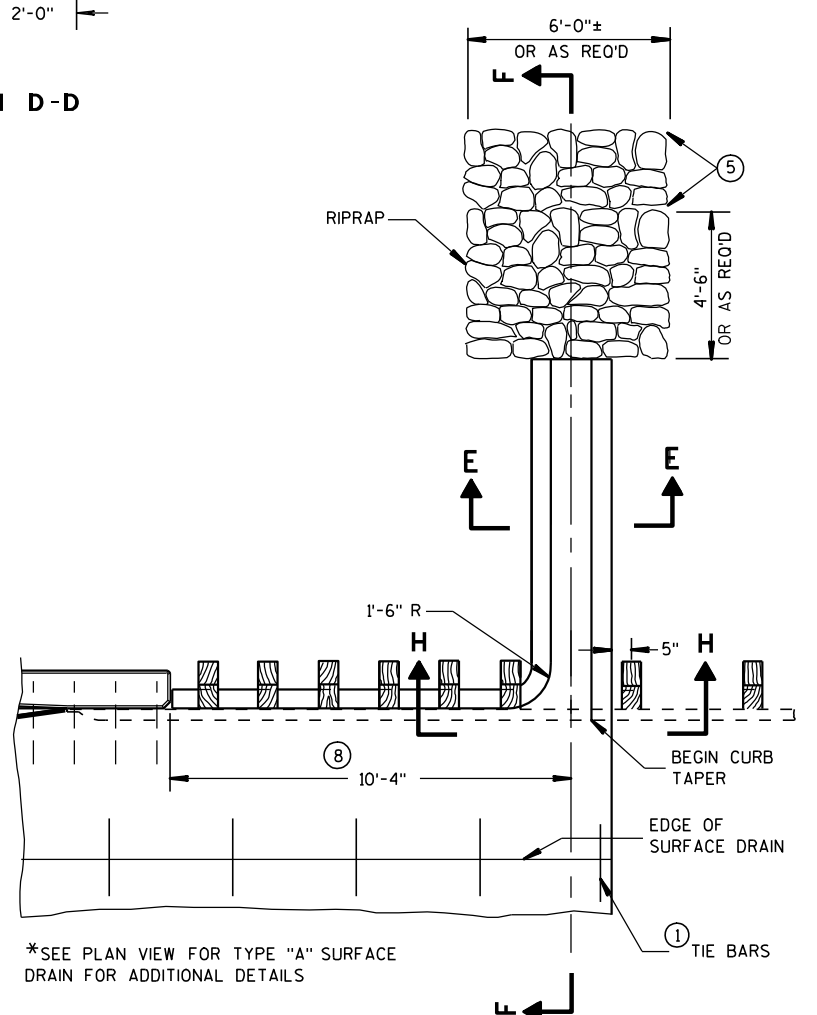
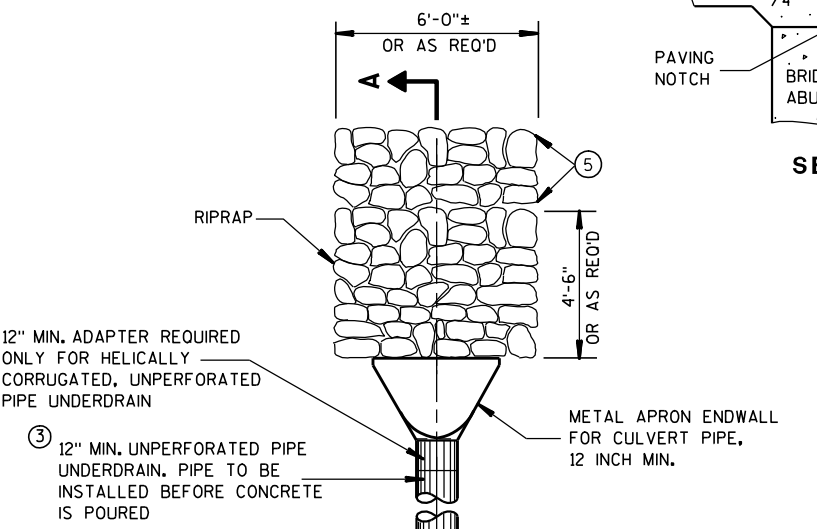
SECTION D-D



SECTION H-H

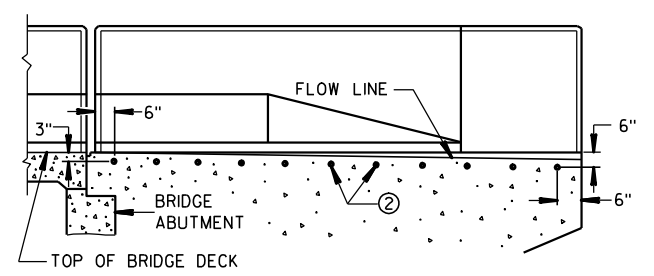


SECTION E-E



* PARTIAL PLAN VIEW
SURFACE DRAIN WITHOUT PIPE
TYPE "B"

⑧ THIS DIMENSION MAY VARY DEPENDING ON THE SPACING OF POSTS FOR THE STEEL PLATE BEAM GUARD. THE TYPICAL LOCATION FOR THE SURFACE DRAIN IS WHERE THE POST SPACING WIDENS TO 3'-1 1/2".

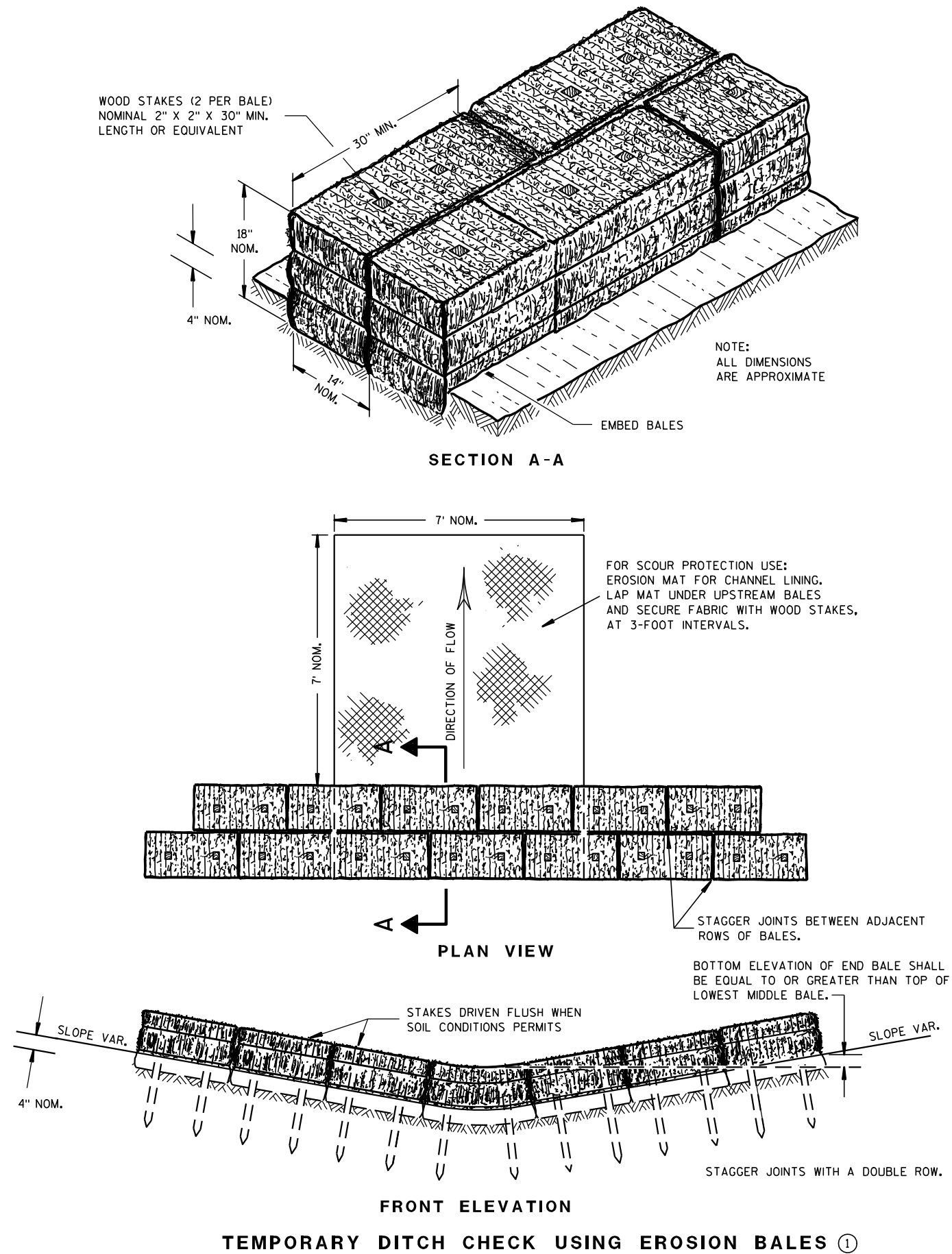


LOCATION OF TIE BARS IN WINGWALL

APPROVED
9/4/08
DATE
FHW A

/S/ Jerry H. Zogg
ROADWAY STANDARDS 39
ENGINEER

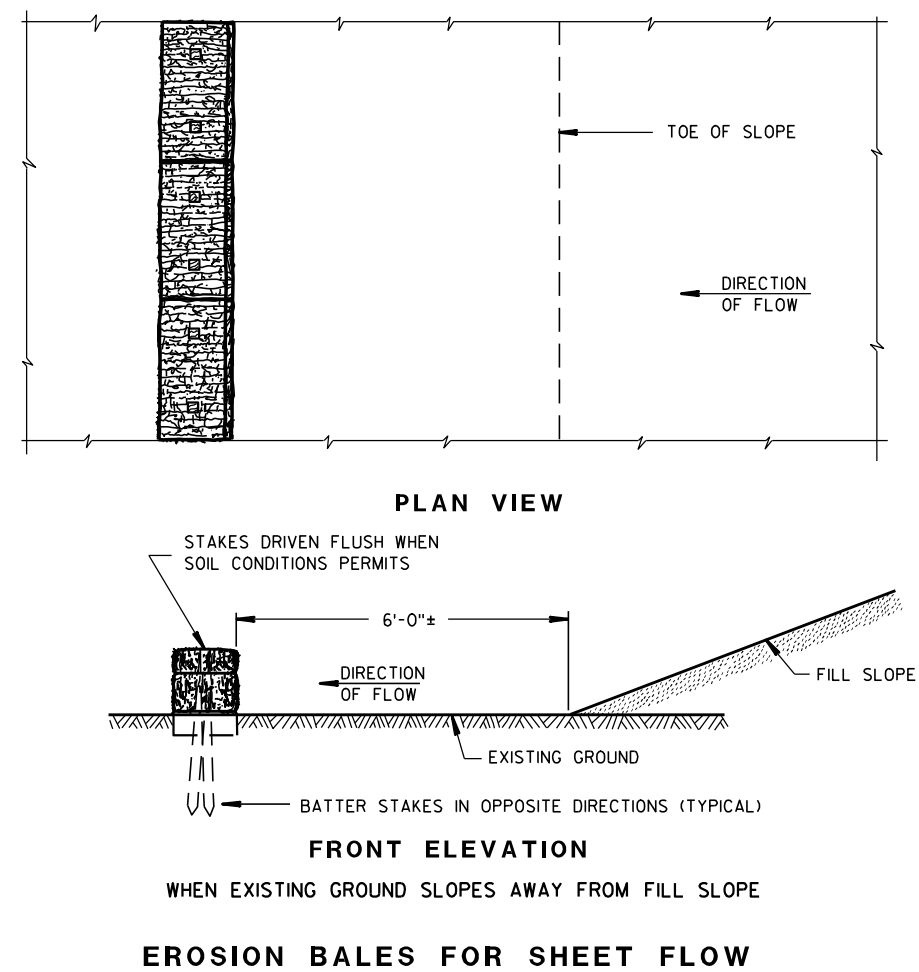
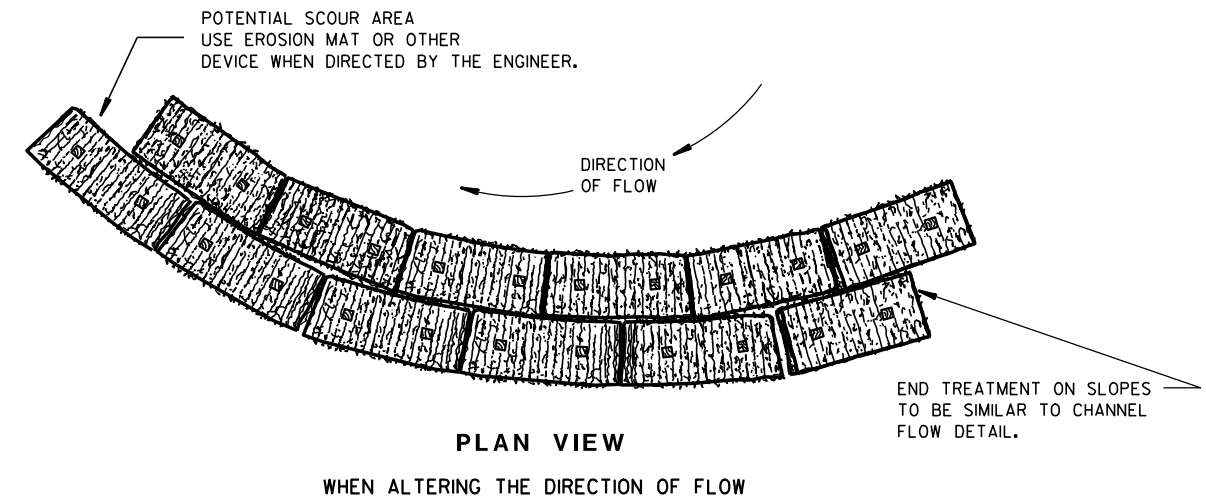
MENT



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

/S/ Beth Conn-----
CHIEF ROADWAY DEVELOPER

ENGINEER

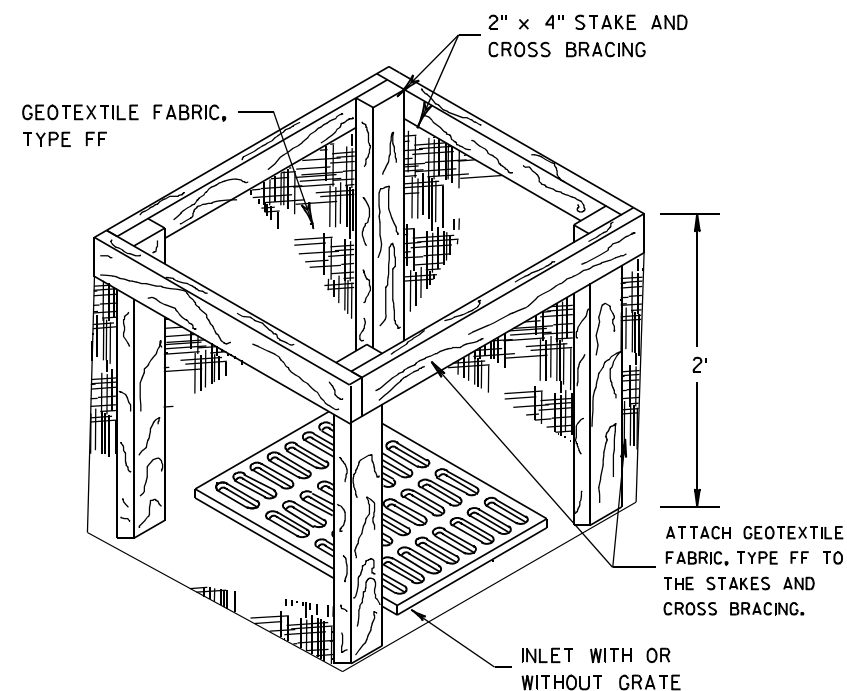
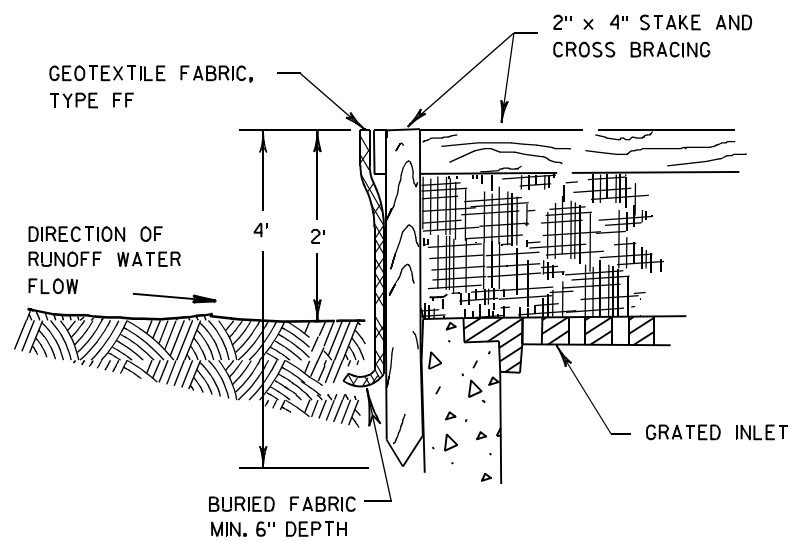
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



S.D.D. 8 E 9-6



INLET PROTECTION, TYPE A

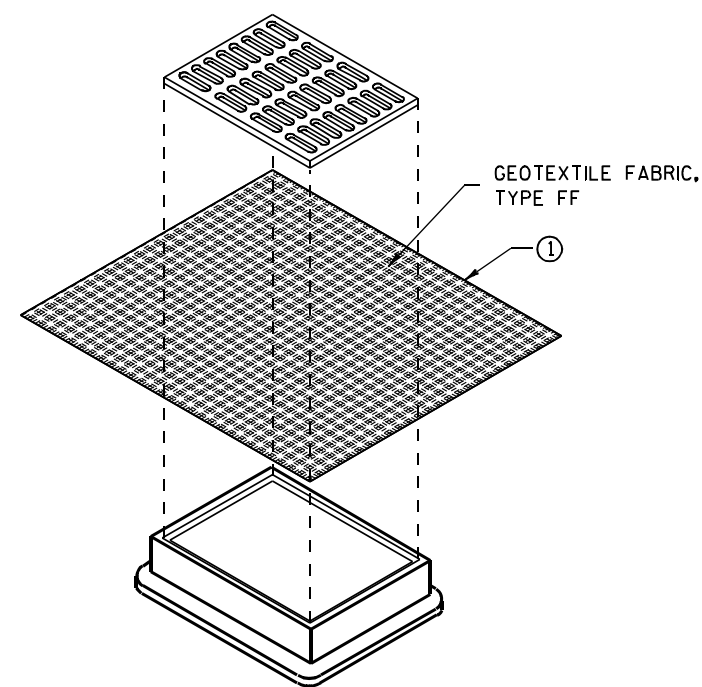
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

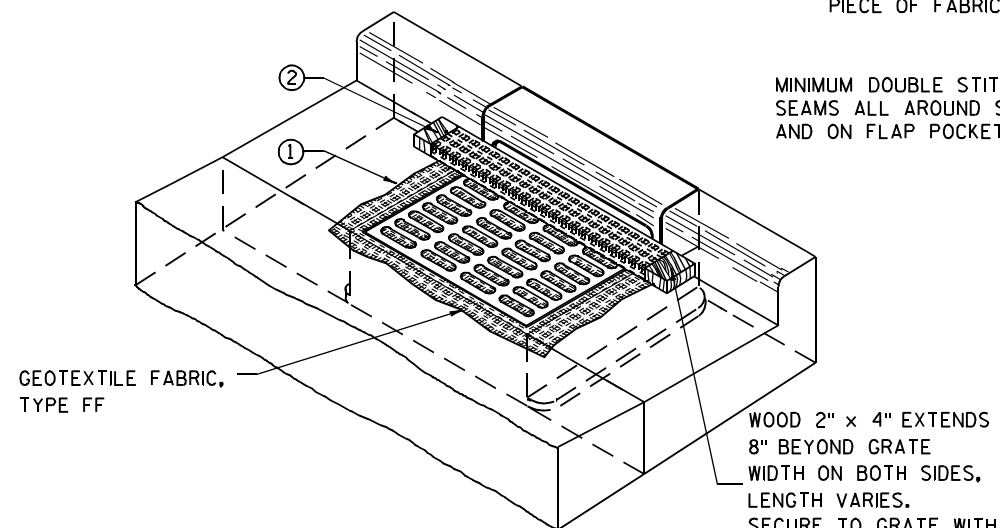
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

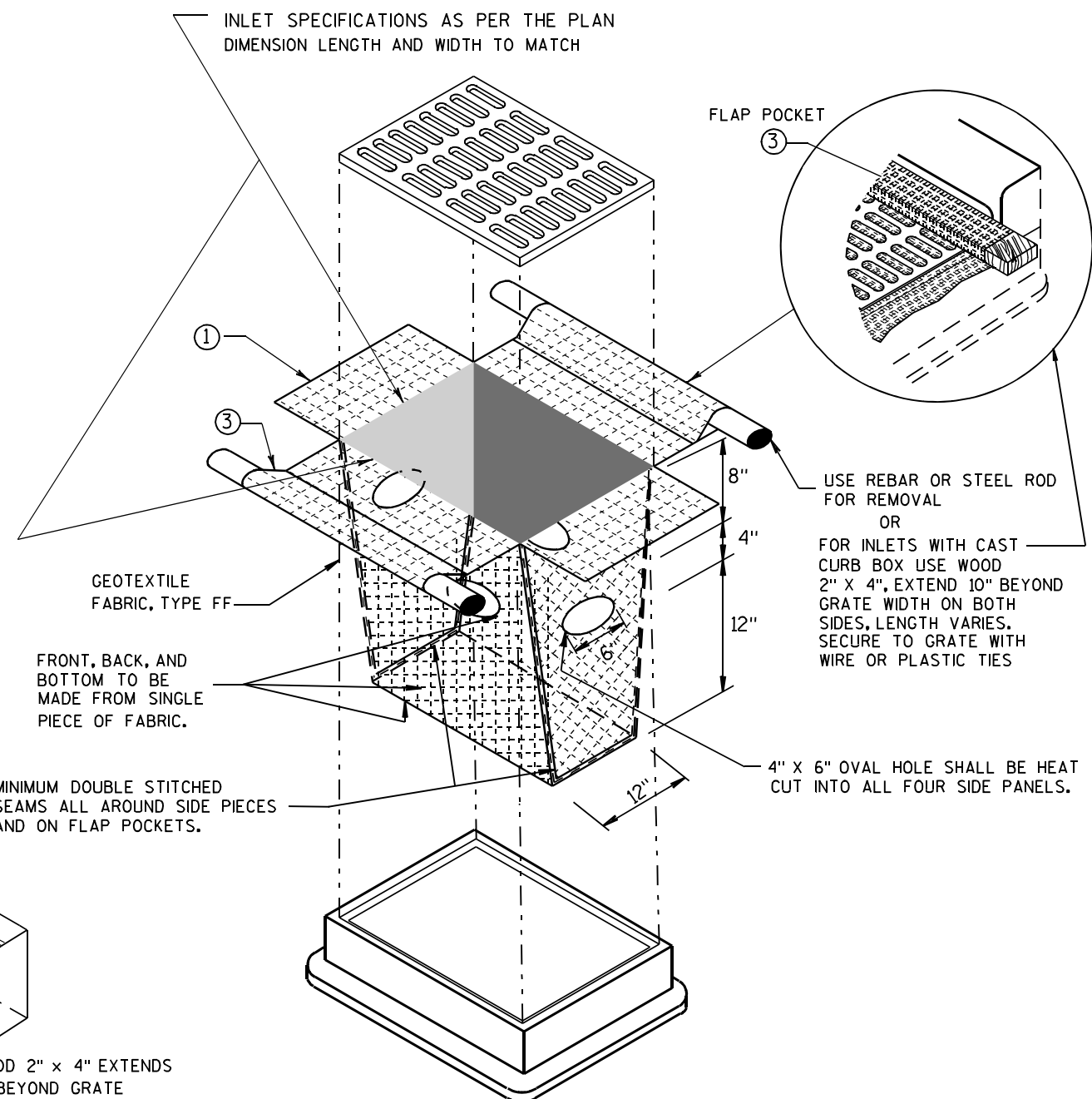
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



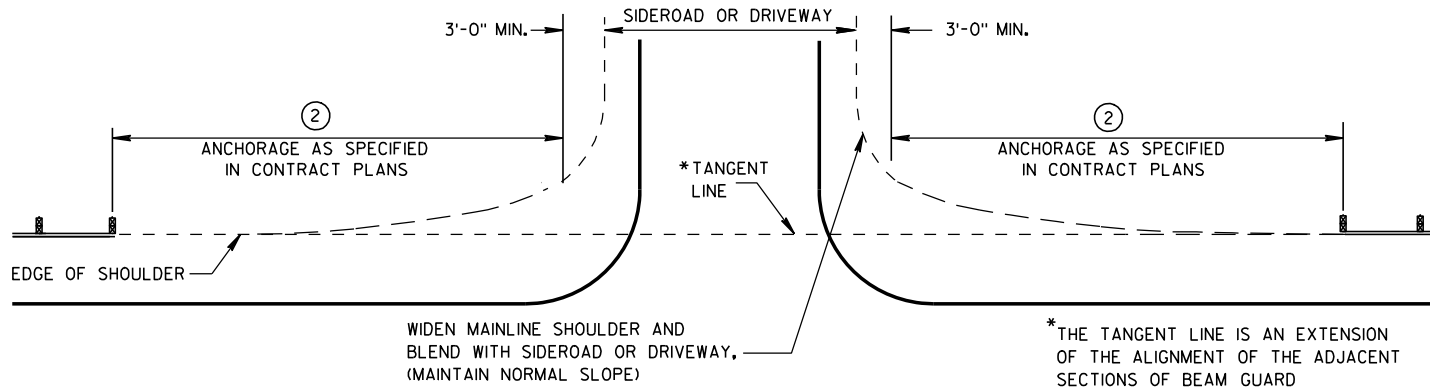
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

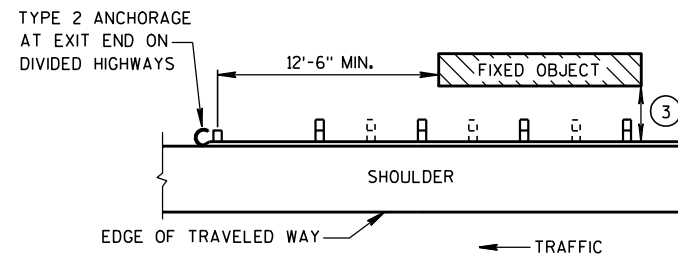
**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Connolly
DATE 42
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER



BEAM GUARD AT SIDEROADS OR DRIVEWAYS



BEAM GUARD AT OBSTACLES EXIT END - ONE WAY TRAFFIC

GENERAL NOTES

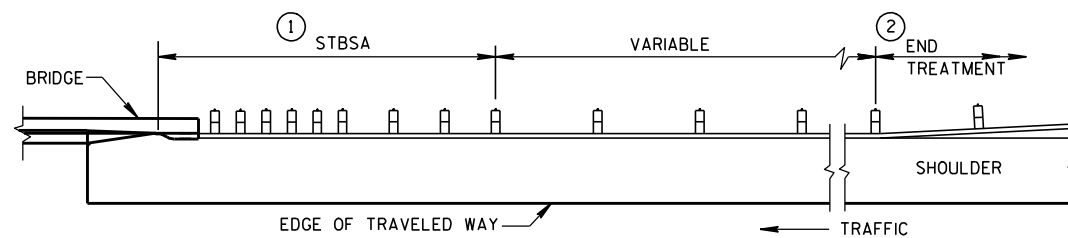
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP SHALL CONFORM TO THE PERTINENT STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

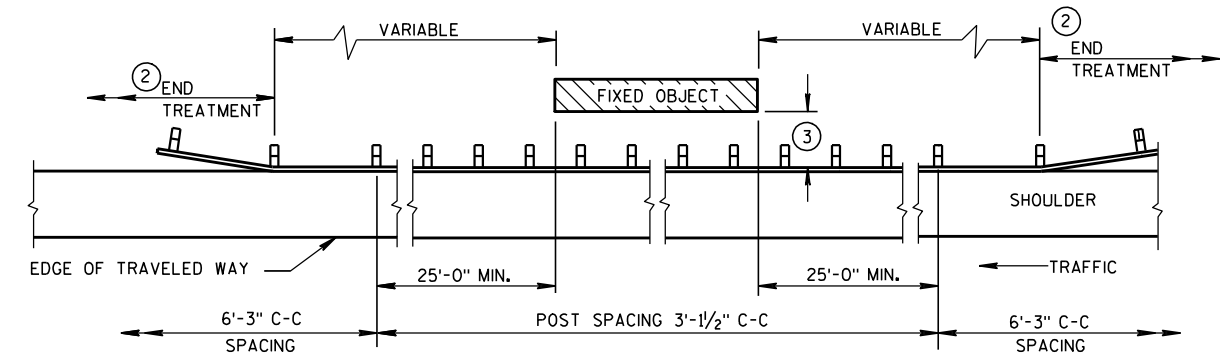
THE LOCATIONS AND LENGTHS OF BEAM GUARD ARE SHOWN ELSEWHERE IN THE PLAN.

- ① STEEL THRIE BEAM STRUCTURAL APPROACH (STBSA) - SEE CURRENT SDD 14B20.
- ② USE AN APPROVED END TREATMENT FOR THE TRAFFIC APPROACH SIDE OF BRIDGE/OBSTACLES. USE TYPE 2 ANCHORAGE ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

MINIMUM LATERAL DISTANCE FROM FACE OF BEAM GUARD TO FIXED OBJECT	POST SPACING
3'-6"	3' - 1½"
4'-6"	6' - 3"



BEAM GUARD AT FULL WIDTH BRIDGES

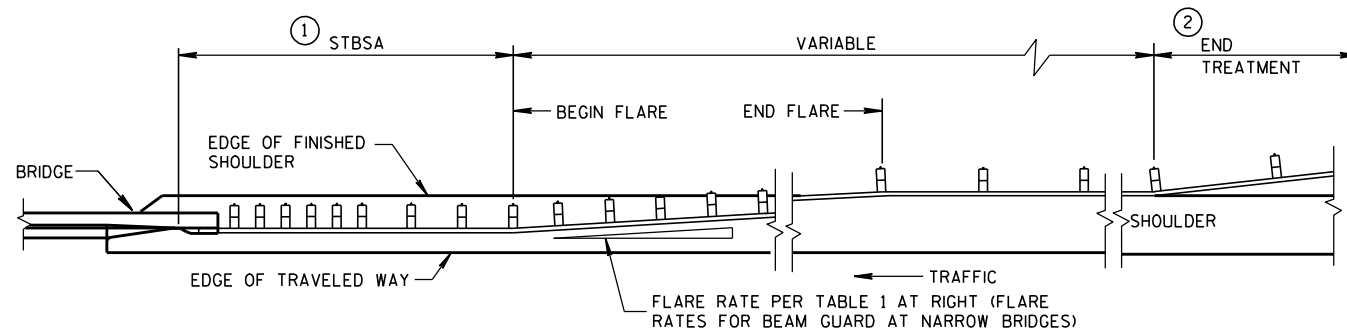


BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC

(RAIL TO OBSTACLE CLEARANCE 3'-6" TO 4'-6")

TABLE 1
FLARE RATES FOR BEAM
GUARD AT NARROW BRIDGES

POSTED SPEED (MPH)	FLARE RATE
25	13:1
30	15:1
35	16:1
40	18:1
45	21:1
50	24:1
55	26:1
65	30:1

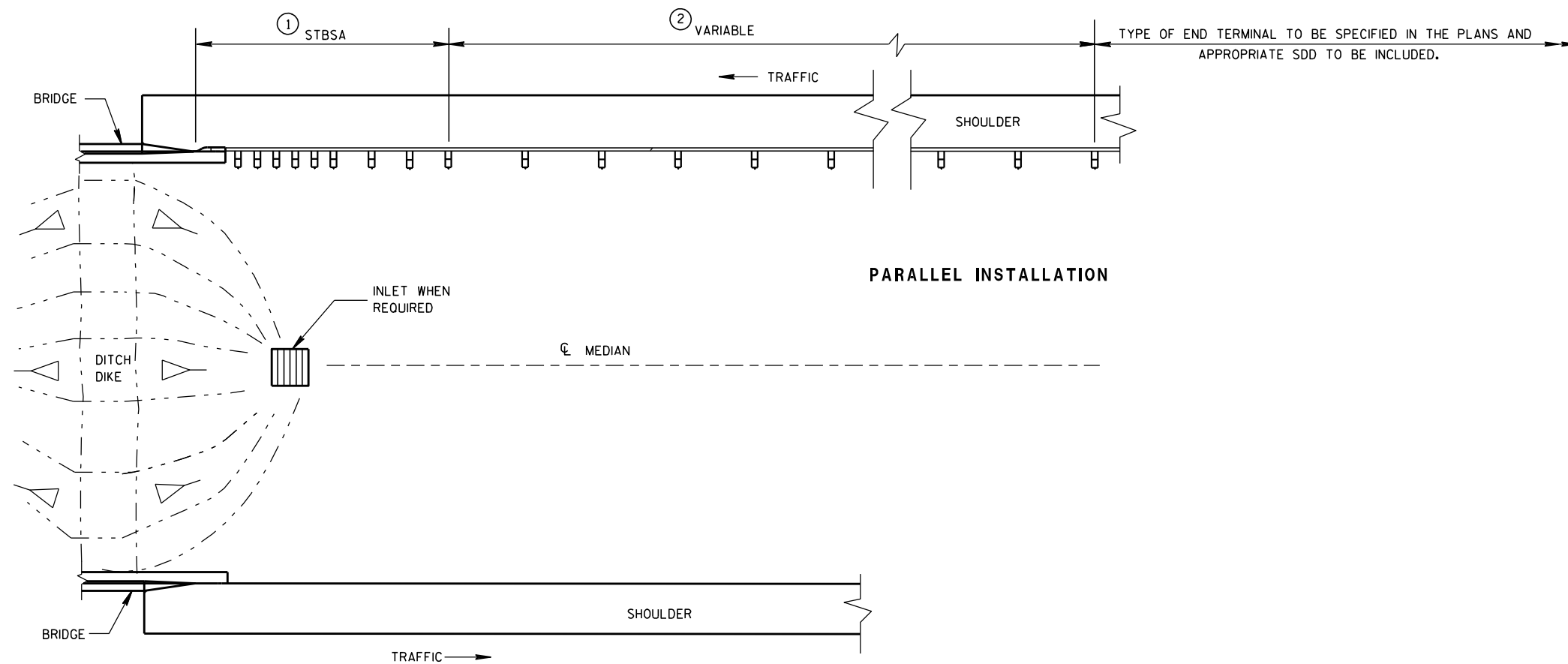


BEAM GUARD AT NARROW BRIDGES (FLARED TO SHOULDER EDGE, THEN PARALLEL TO ROADWAY)

STEEL PLATE BEAM GUARD
CLASS "A"
AT BRIDGES, OBSTACLES
AND SIDEROADS/DRIVEWAYS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8-21-07 /S/ Jerry H. Zoon
DATE ROADWAY STANDARDS (43) INT
FHWA ENGINEER



BEAM GUARD AT MEDIAN APPROACH TO BRIDGES

GENERAL NOTES

- ① STEEL THRIE BEAM STRUCTURAL APPROACH (STBSA) - SEE CURRENT SDD 14B20.
- ② LOCATIONS AND LENGTHS OF BEAM GUARD ARE SHOWN ELSEWHERE IN THE PLAN.

STEEL PLATE BEAM GUARD
CLASS "A" AT
MEDIAN APPROACH TO BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

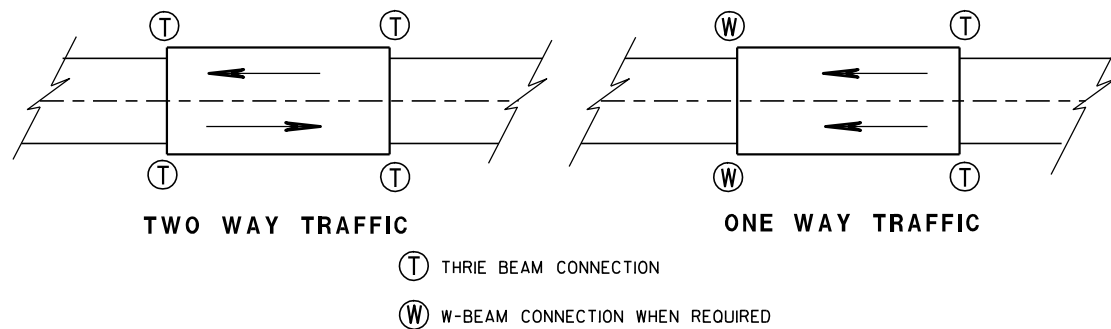
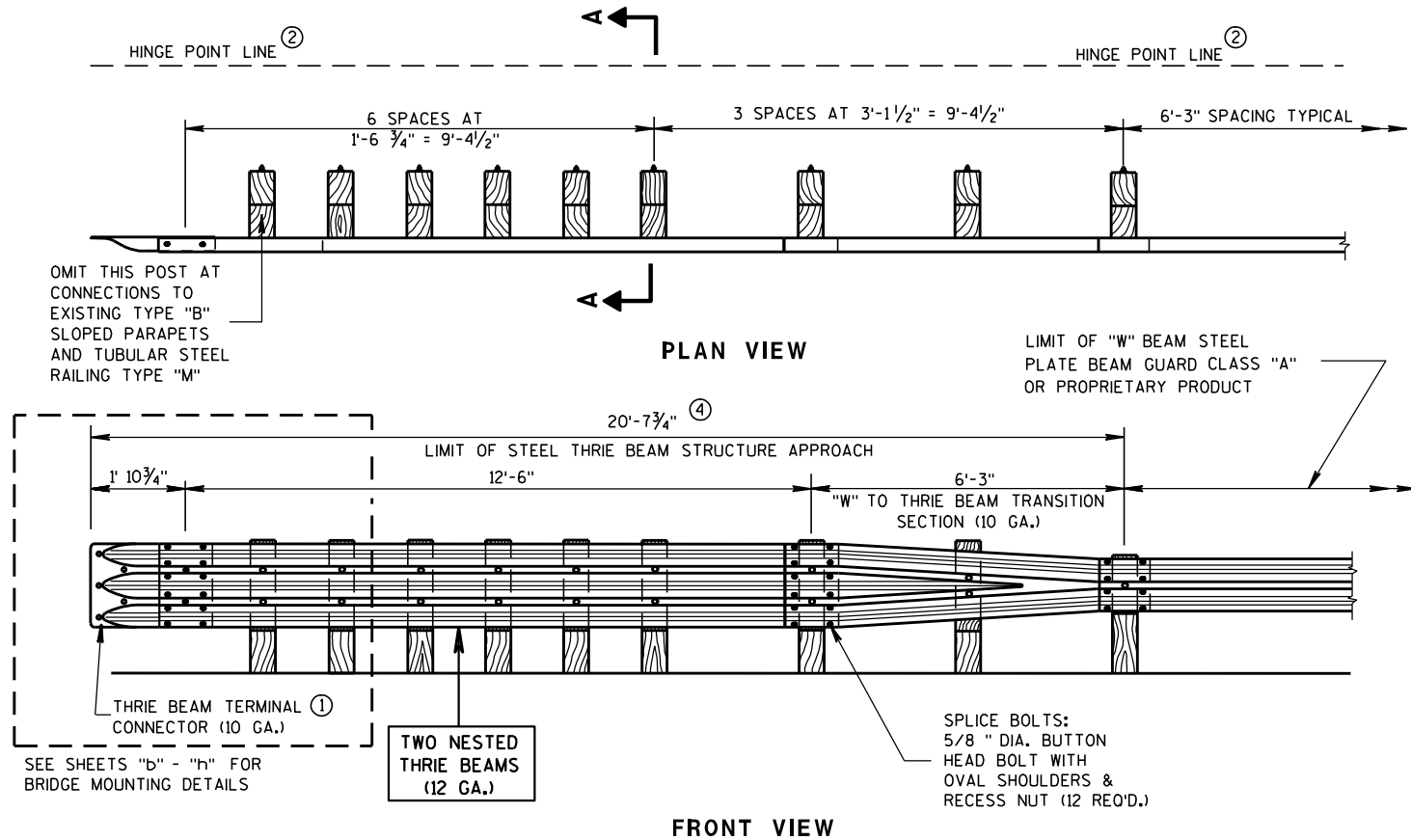
8-21-07
DATE

FHWA

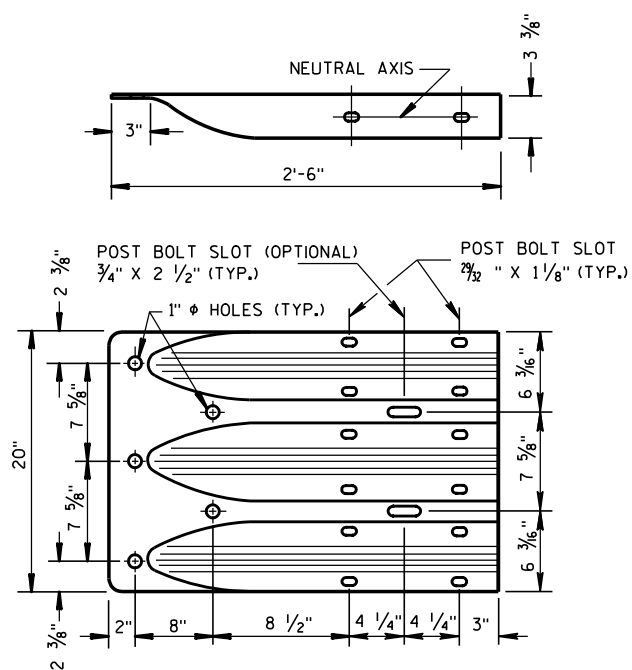
/S/ Jerry H. Zopp

ROADWAY STANDARDS 144
ENGINEER

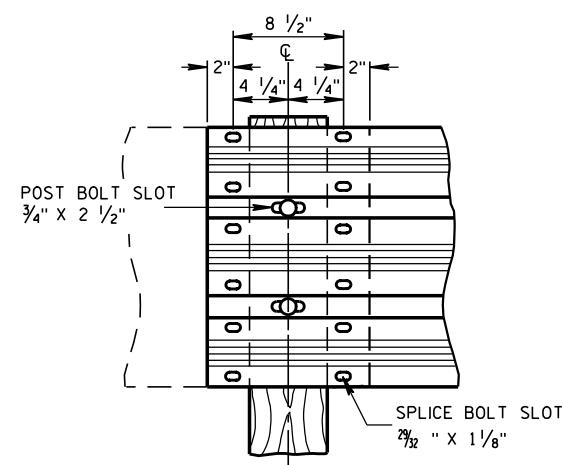
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TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



THRIE BEAM TERMINAL CONNECTOR



THRIE BEAM SPLICE

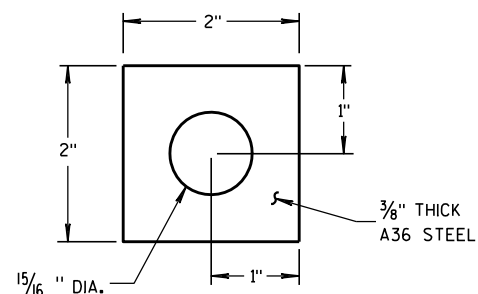


PLATE WASHER DETAIL

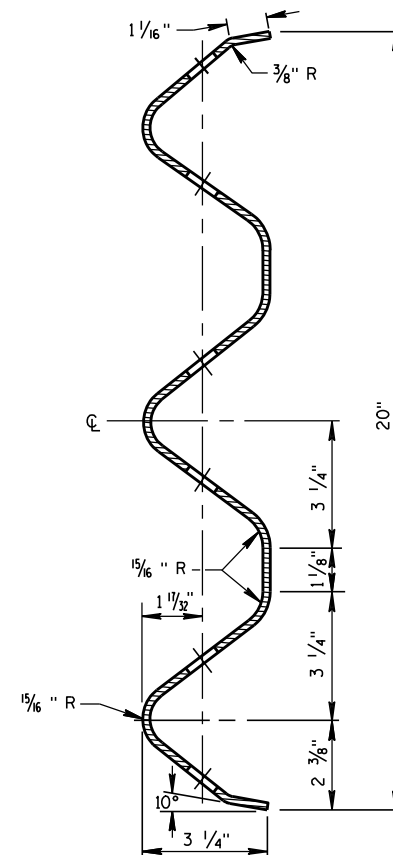
GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

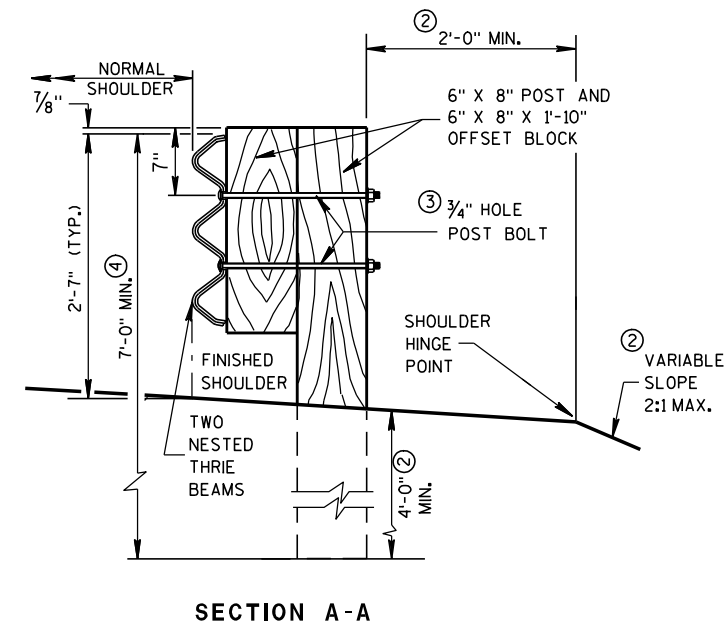
DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B15 FOR MORE DETAILS.

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② MINIMUM EMBEDMENT SHALL BE 4'-0". WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK SHOWN ON THE PLAN TYPICAL SECTIONS OR DETAILS, THE ENGINEER MAY ALLOW THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. OTHERWISE BUILD AS THE PLAN SHOWS OR AS THE ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST EMBEDMENT DEPTH TO 4'-6" OR MORE.
- ③ POST BOLTS ARE 5/8" DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND A 5/8" DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY.
- ④ ALL WOOD POSTS MUST BE 6" X 8" AND AT LEAST 7'-0" LONG.



SECTION THRU THRIE BEAM RAIL ELEMENT



STEEL THRIE BEAM STRUCTURE APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

DATE

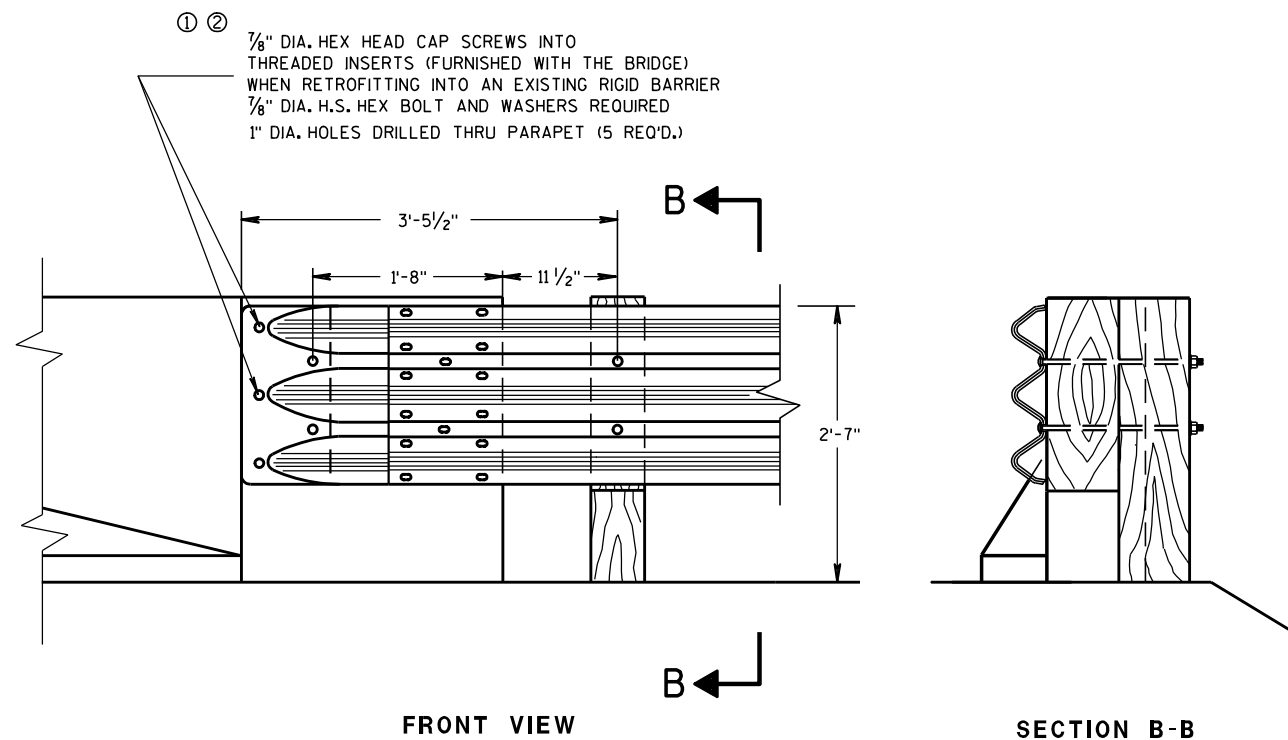
FHWA

/s/ Jerry H. Zoon

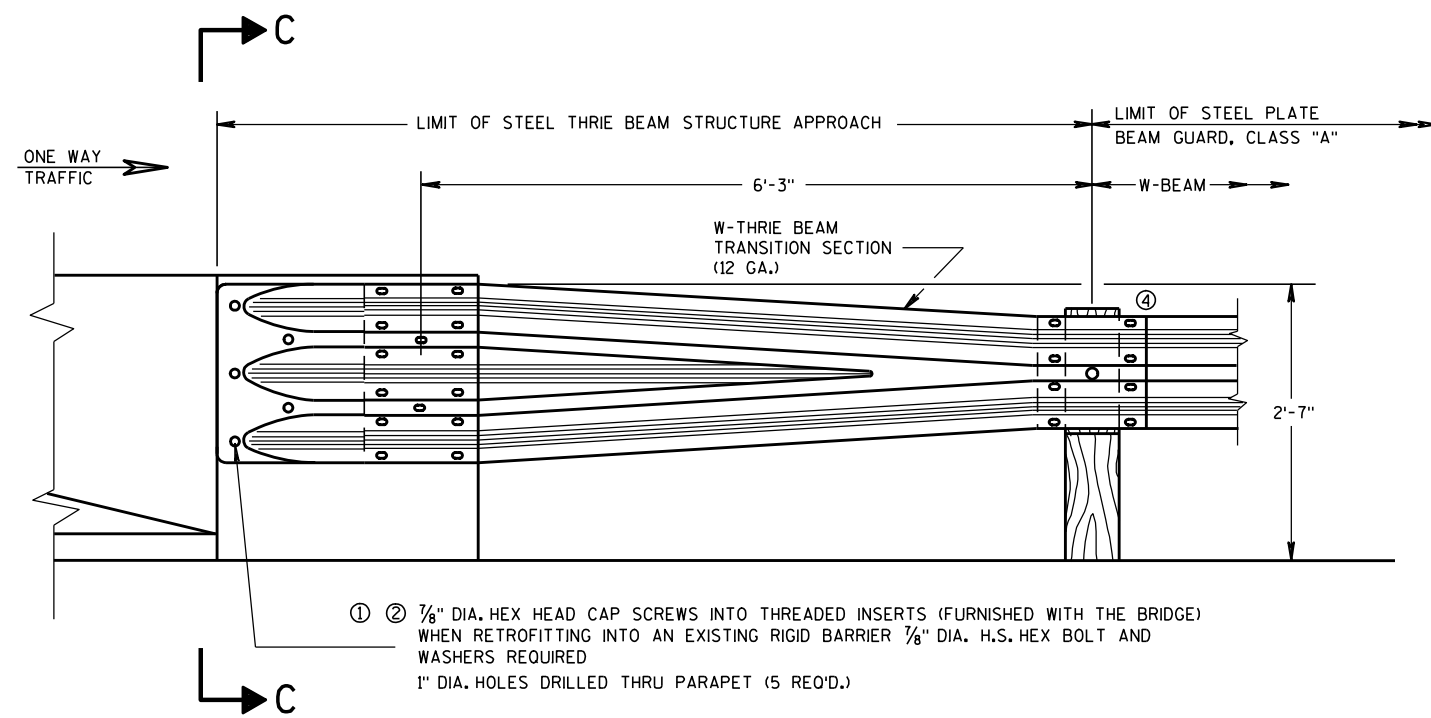
ROADWAY STANDARDS 145

ENGINEER

INT



THRIE BEAM CONNECTION TO BRIDGE
PARAPET WITH SQUARE ENDS



W BEAM TRANSITION AND CONNECTION TO
BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

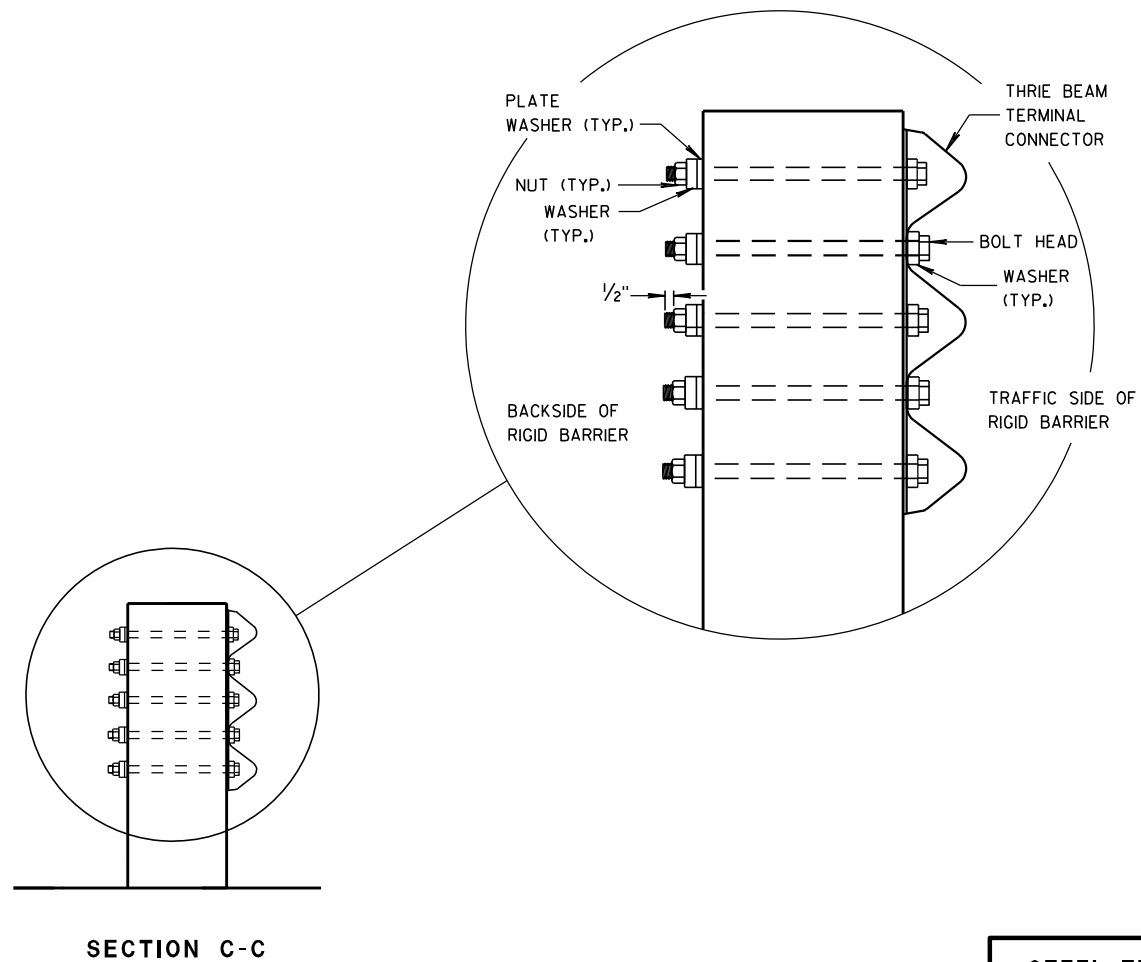
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A325, A449 AND GALVANIZED PER STANDARD SPECIFICATIONS 614.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}$ " THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- ④ W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POST WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.



STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SQUARE END PARAPETS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

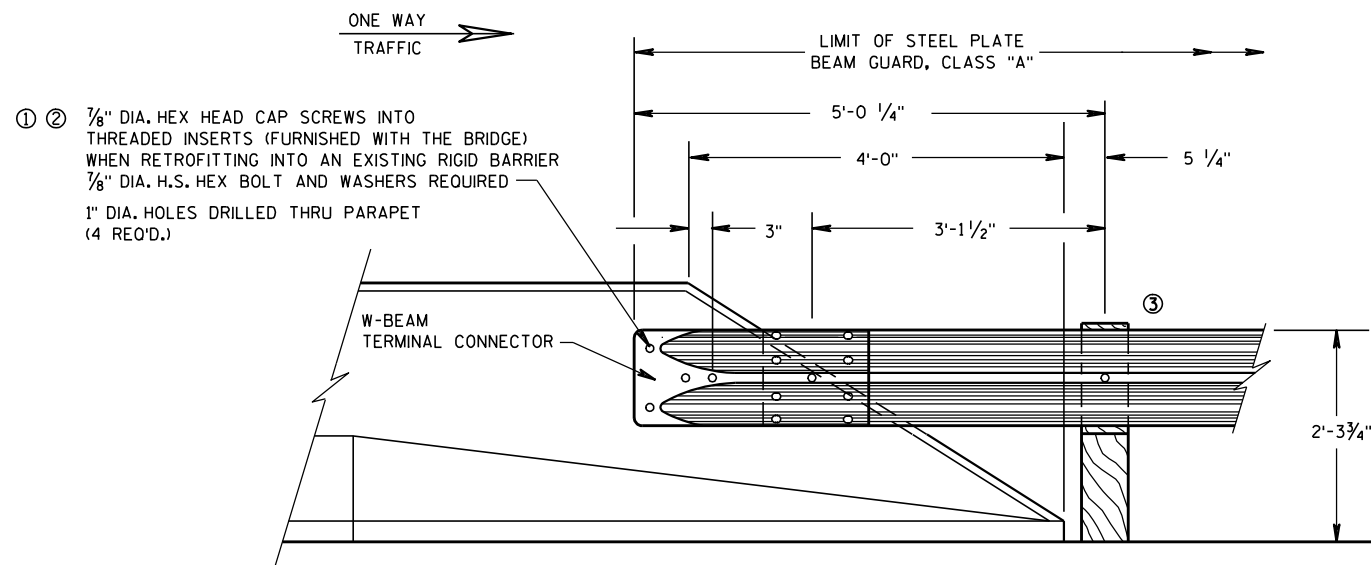
APPROVED

8/31/2012
DATE

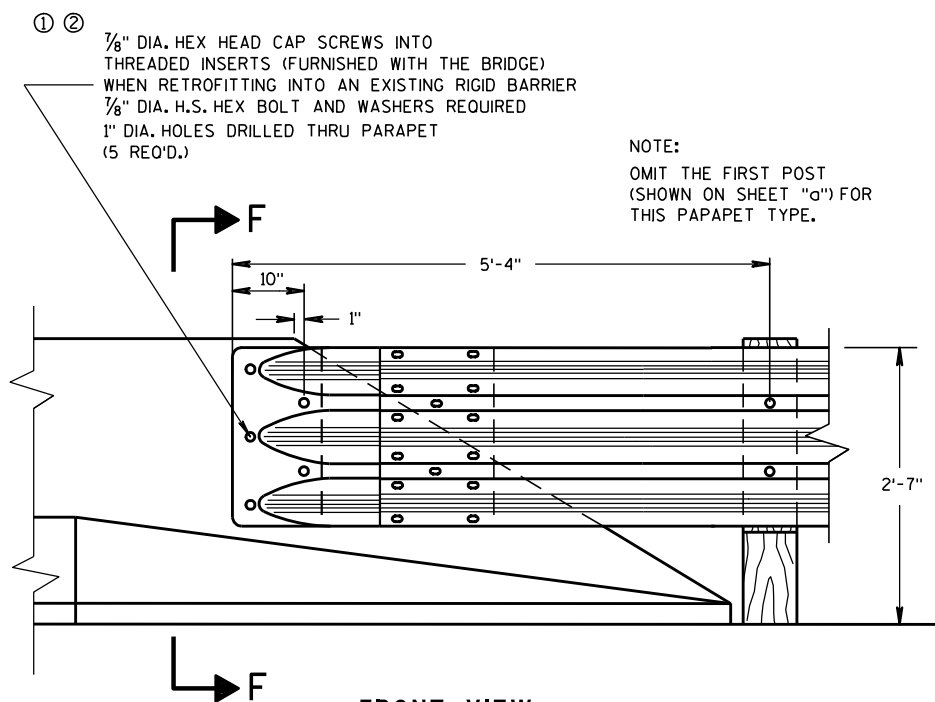
FHWA

/S/ Jerry H. Zapp
ROADWAY STANDARDS 146
ENGINEER

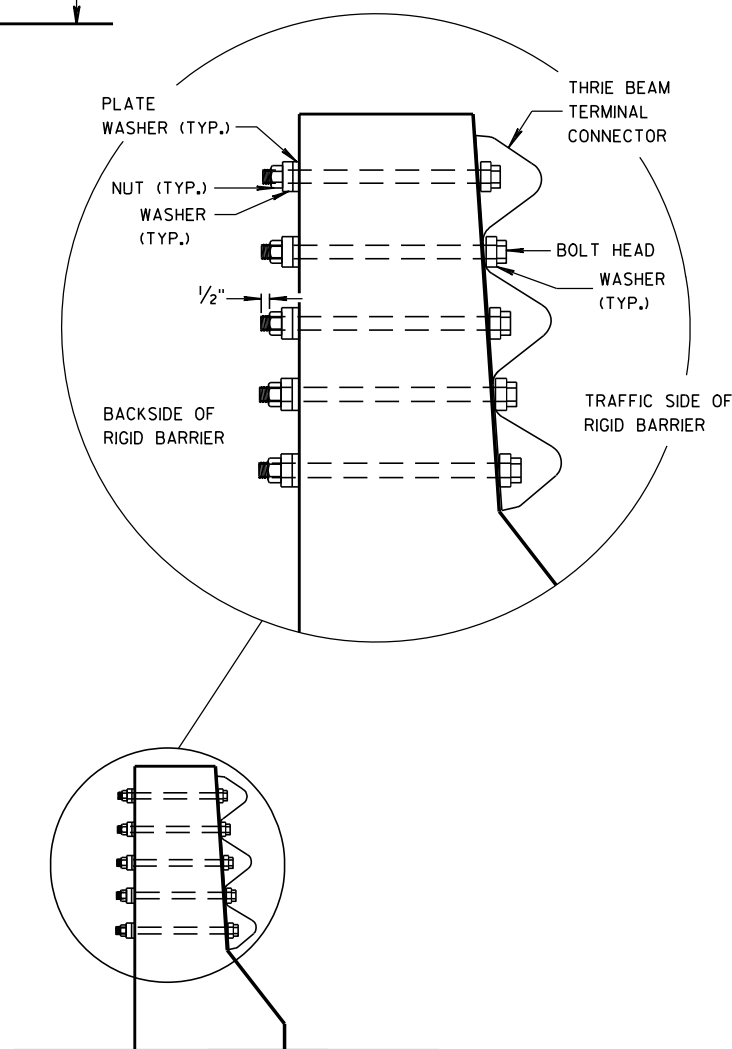
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FRONT VIEW
W BEAM CONNECTION TO
PARAPETS WITH SLOPED ENDS
 (USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)



FRONT VIEW
THRIE BEAM CONNECTION TO BRIDGE
PARAPETS WITH SLOPED ENDS



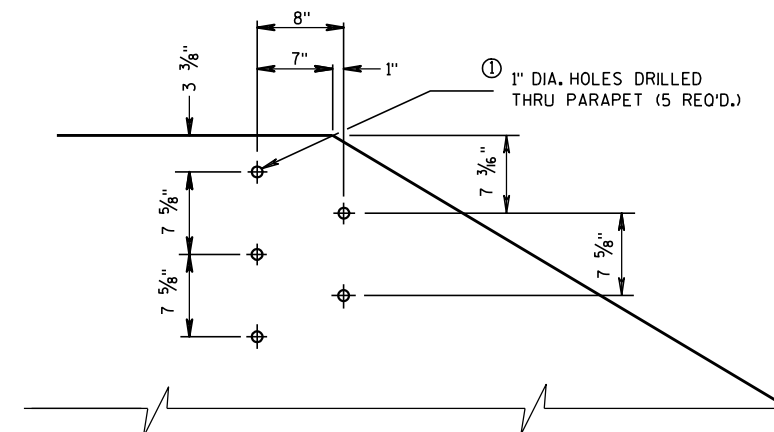
SECTION F-F

GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A325, A449 AND GALVANIZED PER STANDARD SPECIFICATIONS 614.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POST WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.
DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.

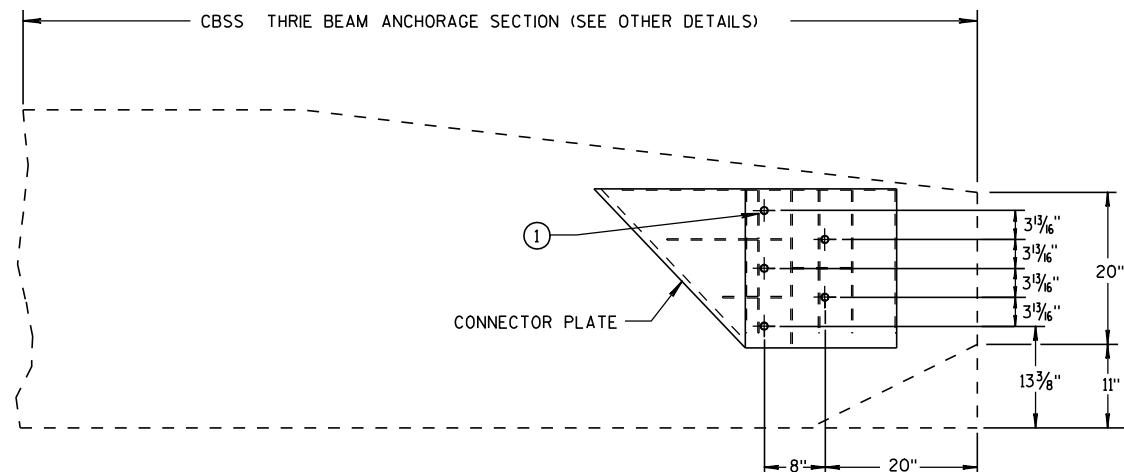
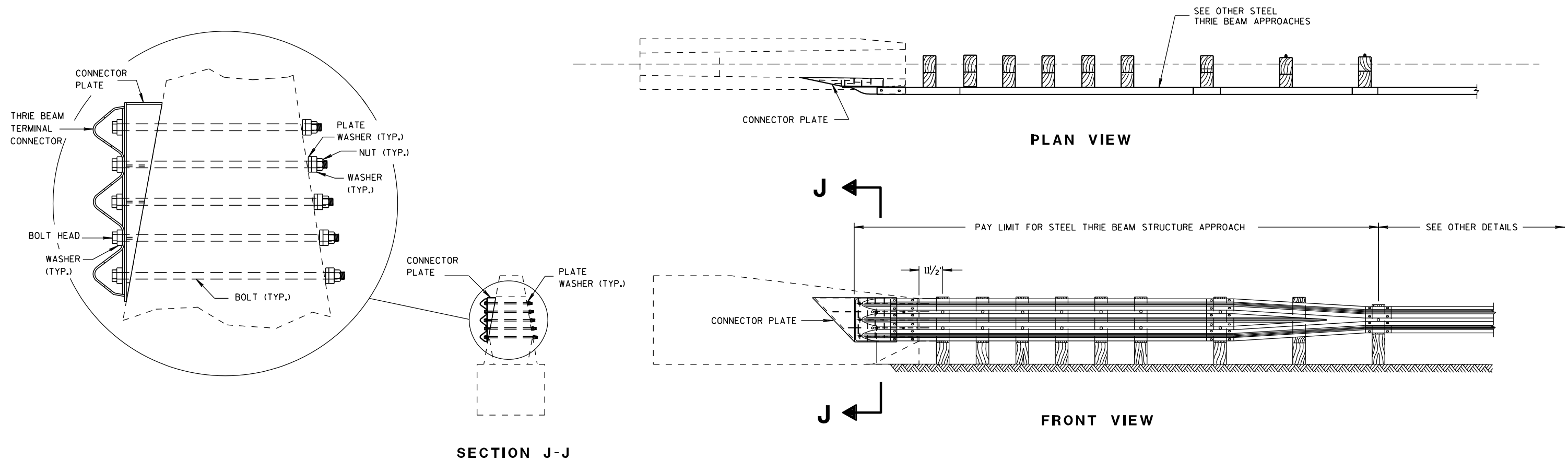


DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION

STEEL THRIE BEAM STRUCTURE
APPROACH CONNECTION TO
SLOPED END PARAPETS

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 8/31/2012 DATE /S/ Jerry H. Zoppo
 ROADWAY STANDARDS (47) ENGINEER
 FHWA



CONNECTOR PLATE LOCATION

STEEL THRIE BEAM STRUCTURE APPROACH

GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 614.

CONNECTOR PLATE, DRILLING HOLES THROUGH PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

- ① BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

**STEEL THRIE BEAM
STRUCTURE APPROACH,
SINGLE SLOPE ATTACHMENT**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

DATE

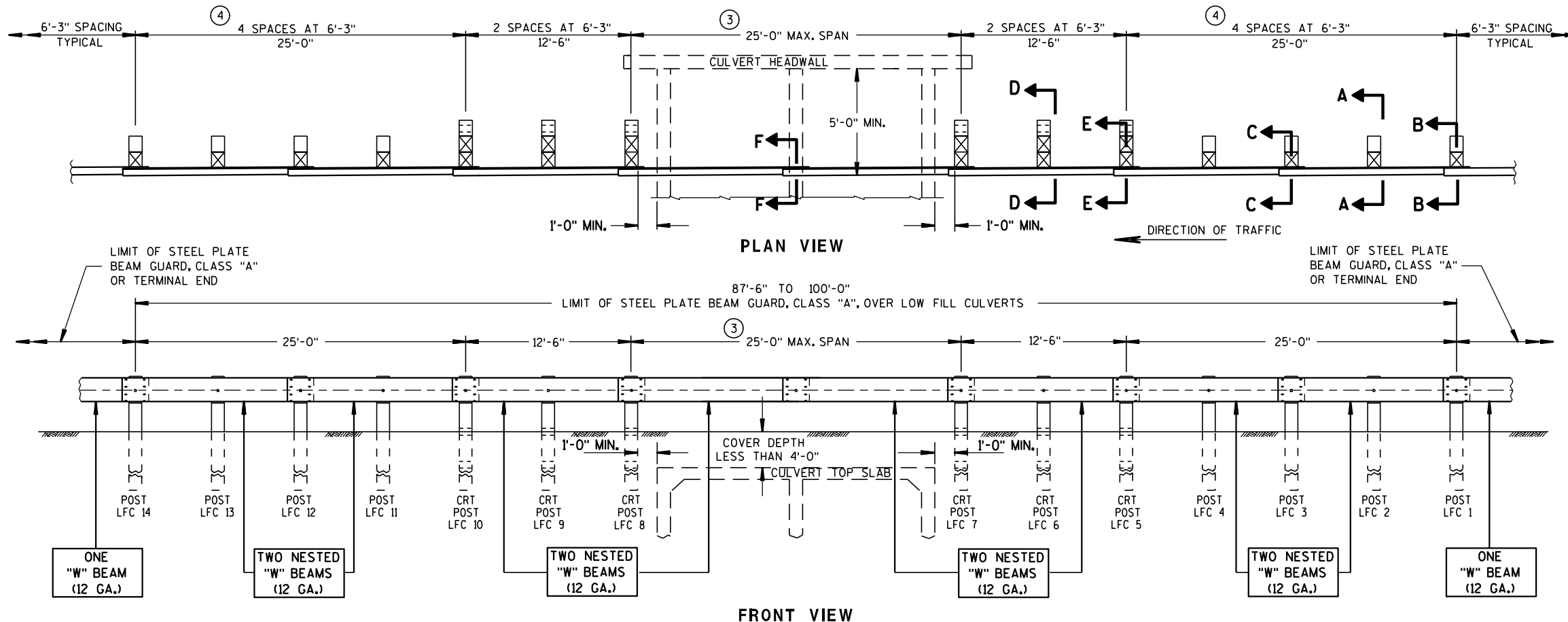
FHWA

/S/ Jerry H. Zacc

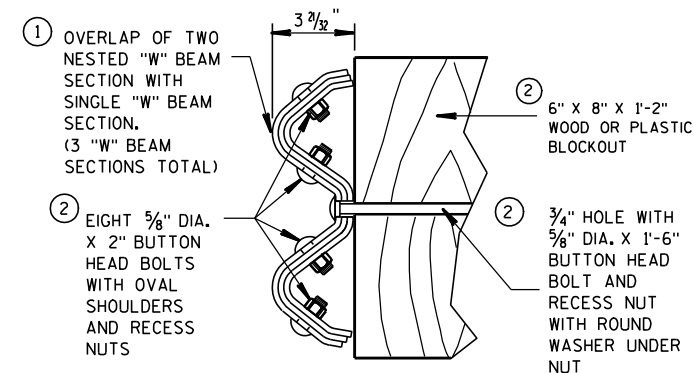
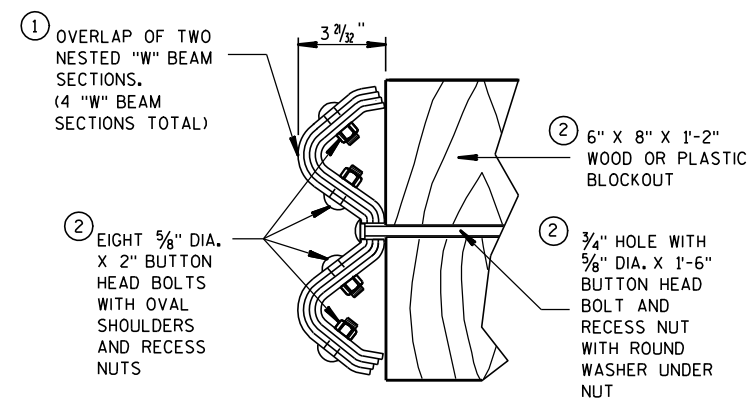
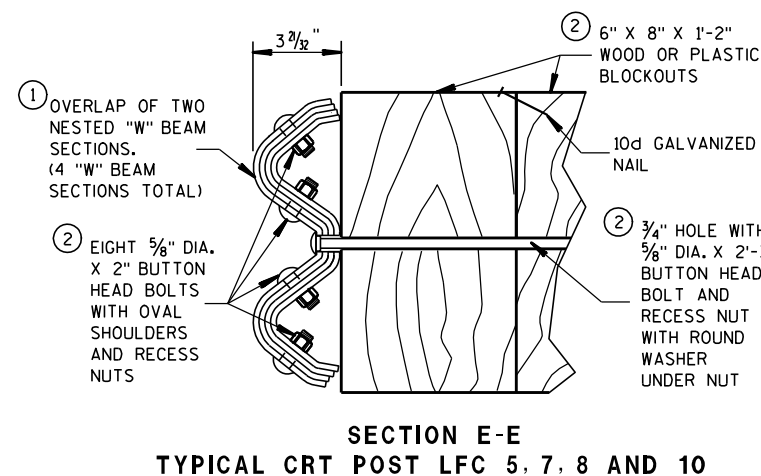
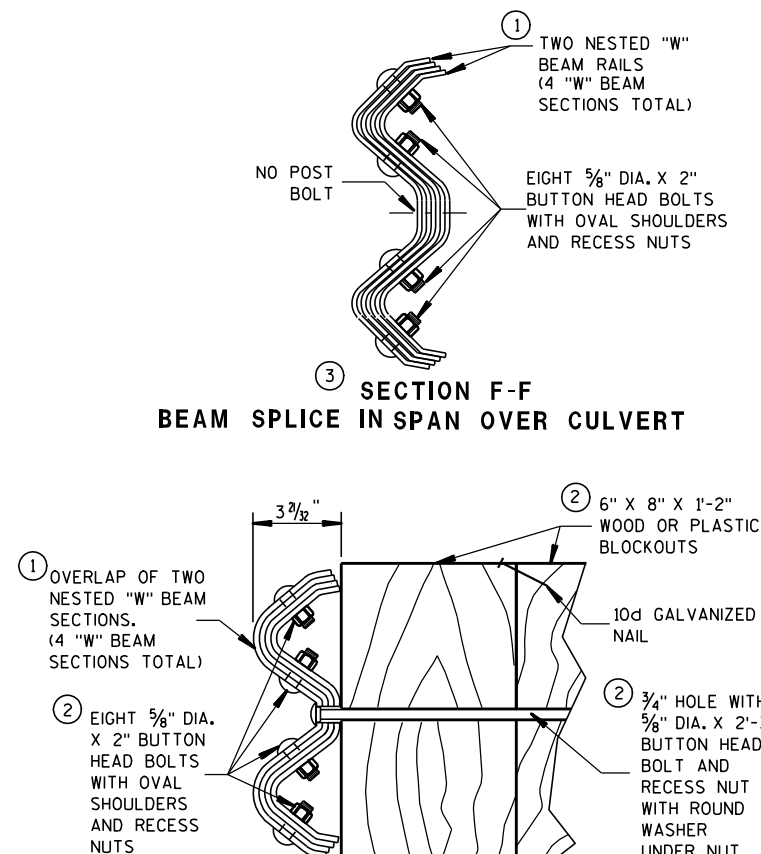
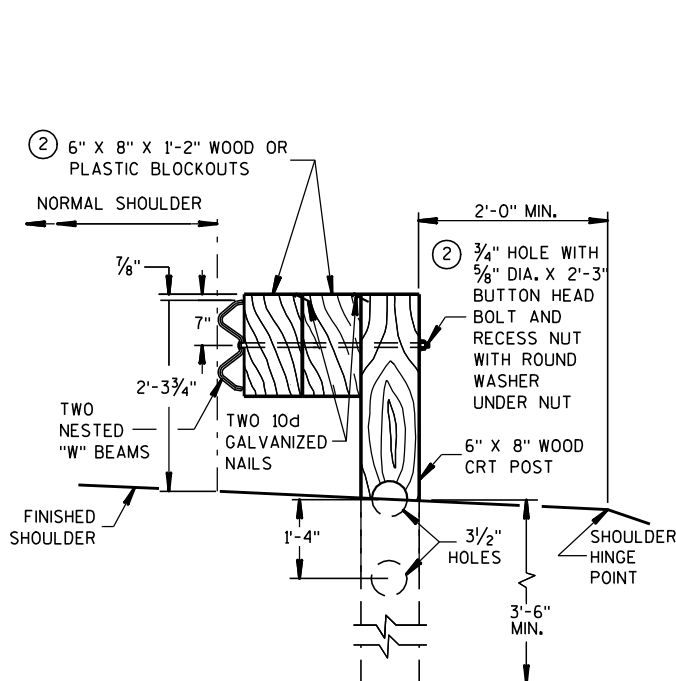
ROADWAY STANDARDS 48

ENGINEER

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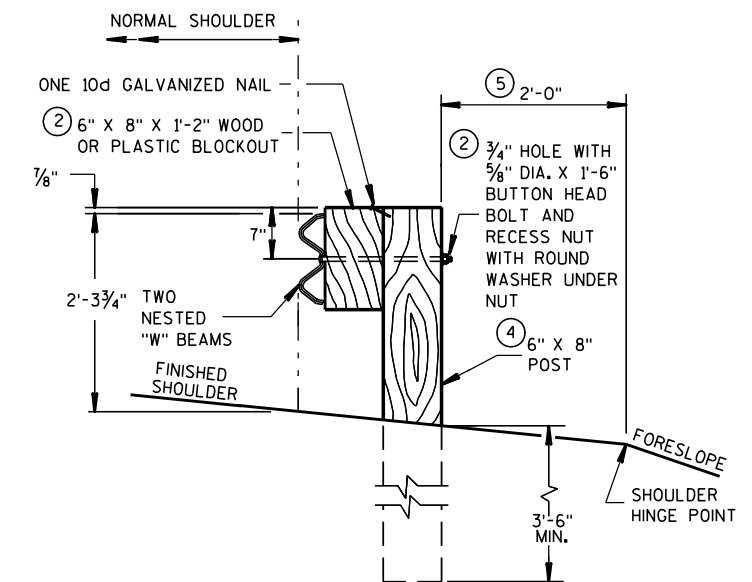
TYPICAL INSTALLATION OF STEEL PLATE BEAM GUARD OVER LOW FILL CULVERTS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- MAINTAIN THE NESTING OF EACH NESTED PAIR OF "W" BEAM SECTIONS THROUGH SPLICES. ORIENTATE NESTED "W" BEAM SPLICES IN THE DIRECTION OF TRAFFIC AS THE PLAN VIEW SHOWS. SEE S.D.D. 14 B 15 FOR SPLICE INSTALLATION.
- THE CONTRACTOR MAY USE APPROVED PLASTIC BLOCKOUTS IN LIEU OF WOOD BLOCKOUTS. SEE S.D.D. 14 B 15 FOR TYPICAL BLOCKOUT, SPLICE AND REFLECTOR INSTALLATIONS. USE BOLT SIZES AND LENGTHS AS SHOWN ON THIS DETAIL.
- PROVIDE 12'-6", 18'-9" AND 25'-0" SPANS ONLY. USE A MAXIMUM OF ONE SPLICE LOCATED ANYWHERE WITHIN THE SPAN SECTION. LOCATE ALL OTHER SPLICES AT BEAM GUARD POSTS.
- IN THE FIRST AND LAST 25 FOOT SECTIONS (POSTS LFC 1-4 & LFC 11-14), THE CONTRACTOR MAY USE W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS OR 6" X 8" WOOD POSTS WITH EITHER WOOD OR PLASTIC BLOCKOUTS. DO NOT MIX STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS AND WOOD POSTS WITH EITHER WOOD OR PLASTIC BLOCKOUTS IN THE SAME INSTALLATION.
- WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK, THE PLAN TYPICAL SECTIONS OR DETAILS MAY SHOW, OR THE ENGINEER MAY ALLOW, THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. BUILD AS THE PLAN SHOWS OR ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST SOIL DEPTH TO 4'-6" OR MORE.

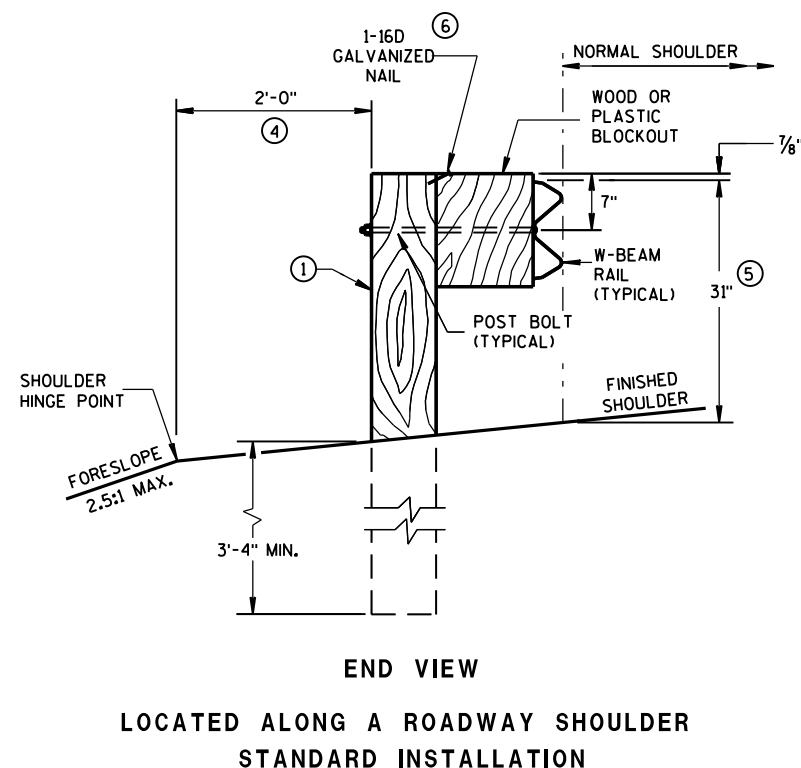
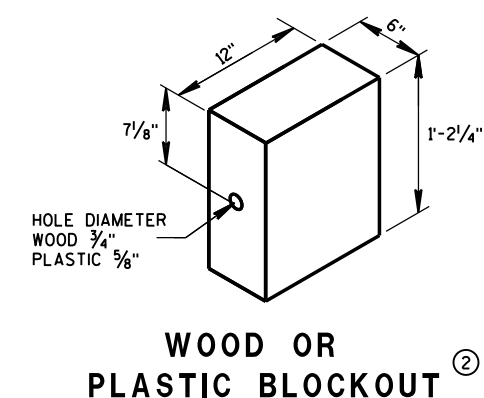
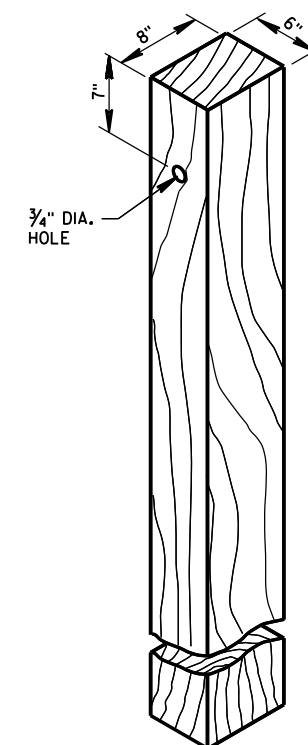
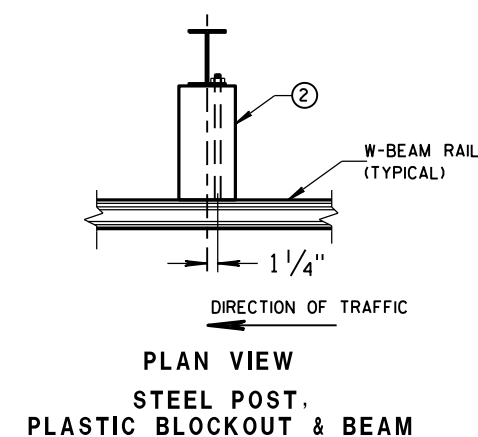
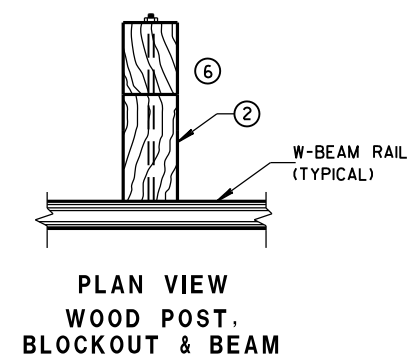
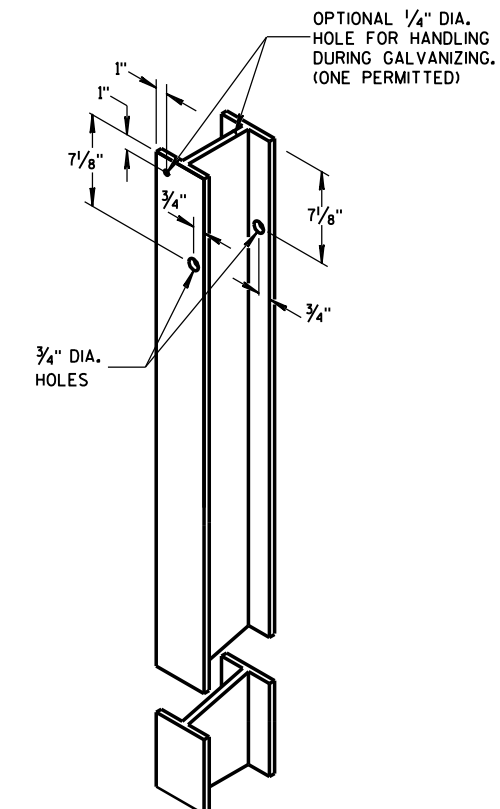
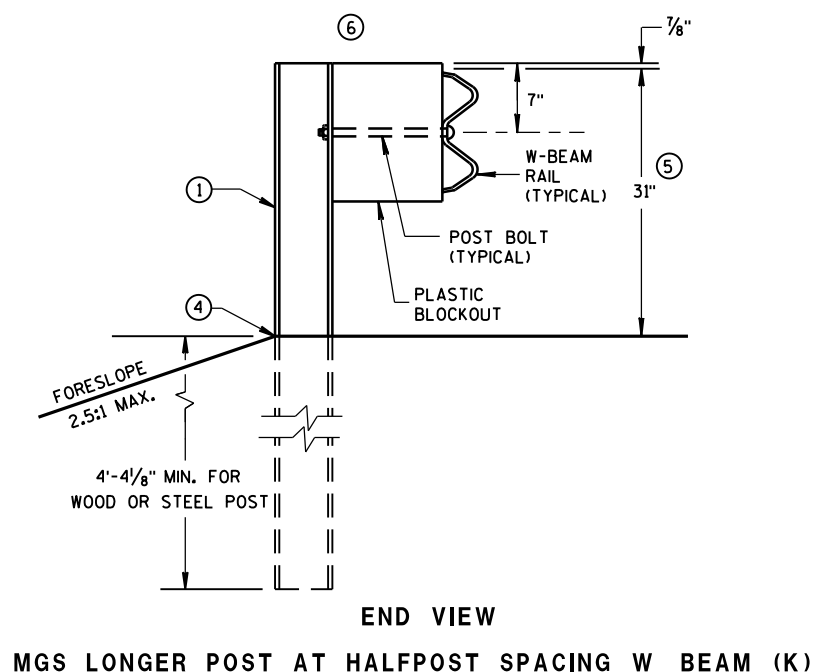
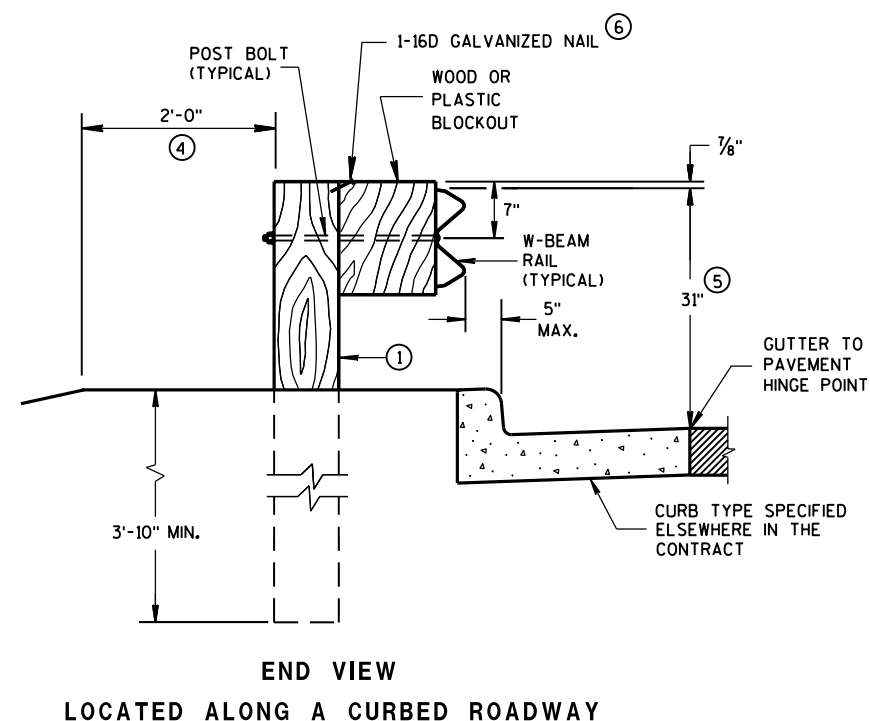
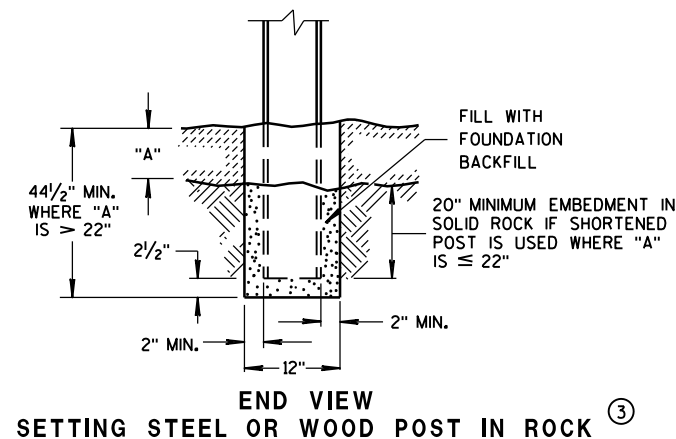


**STEEL PLATE BEAM GUARD,
CLASS "A", OVER LOW
FILL CULVERTS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

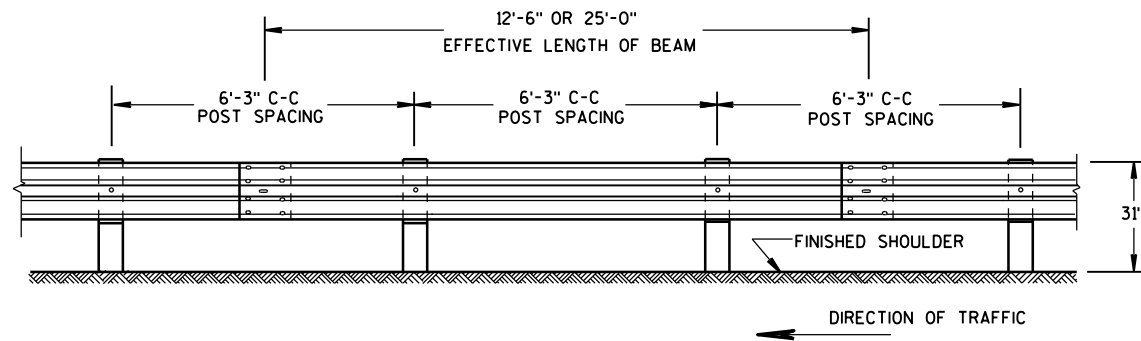
APPROVED
12/8/00 /S/ John Have-
DATE CHIEF ROADWAY DEVELOP 49 GINEER
FHWA

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2 INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS $\pm 1"$. FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



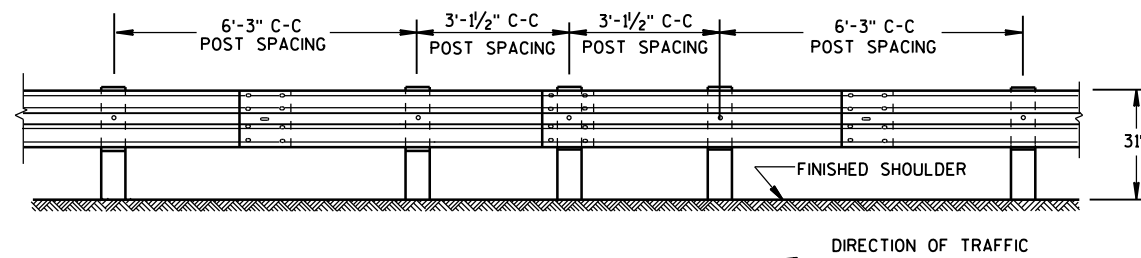
MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



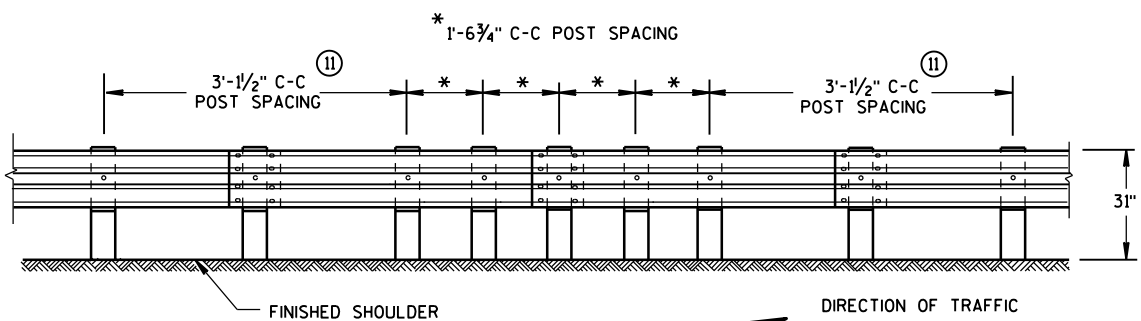
FRONT VIEW

POST SPACING STANDARD INSTALLATION



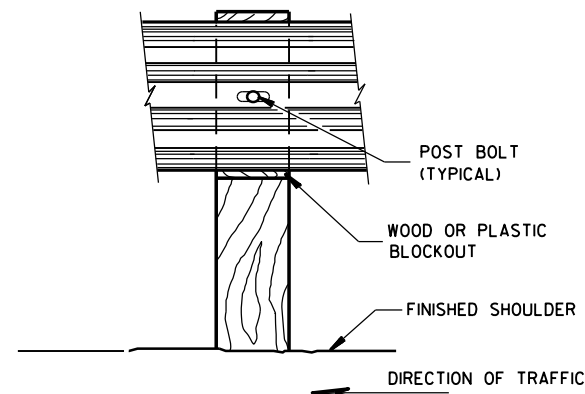
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

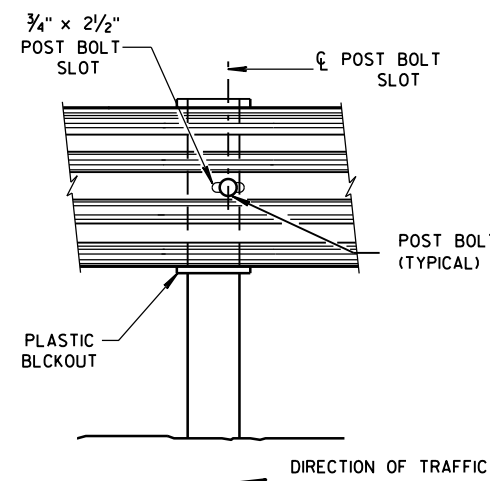


FRONT VIEW

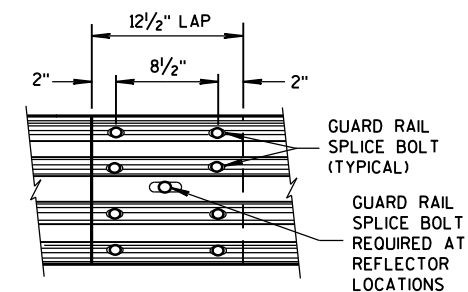
QUARTER POST SPACING (QS)



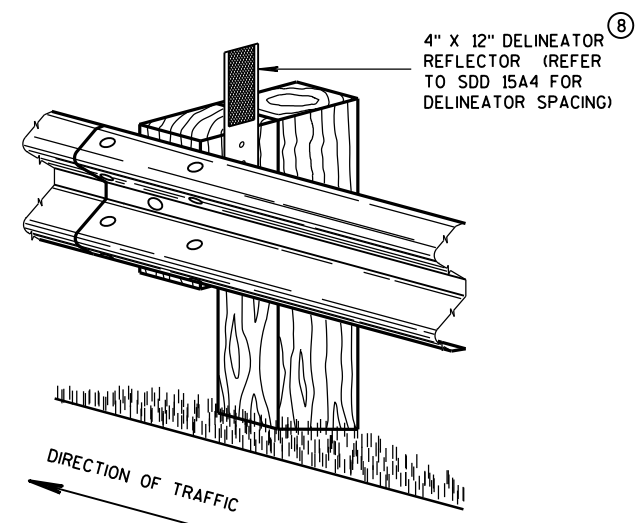
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



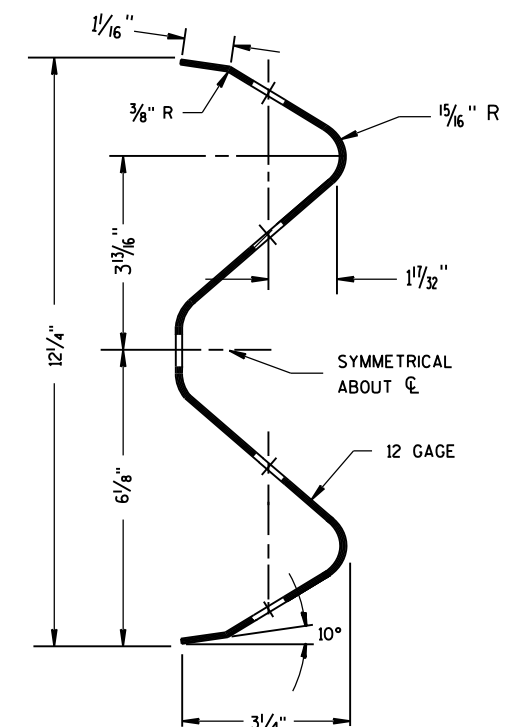
FRONT VIEW
MID-SPAN BEAM SPLICE



ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

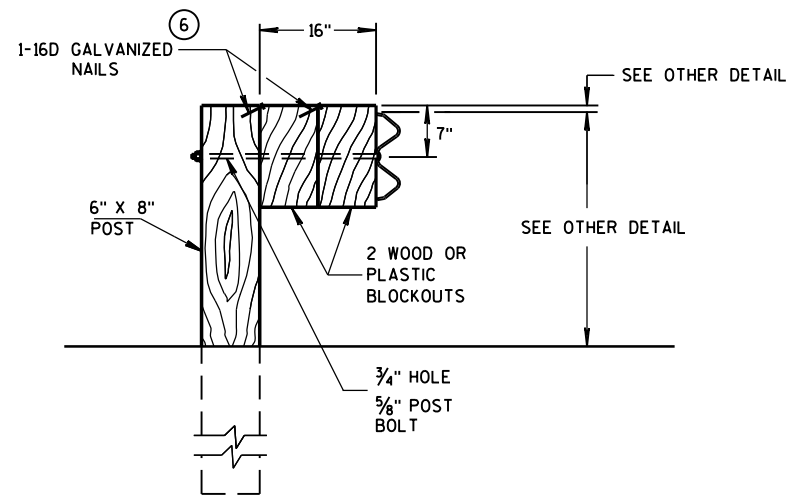
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



SECTION THRU W-BEAM RAIL

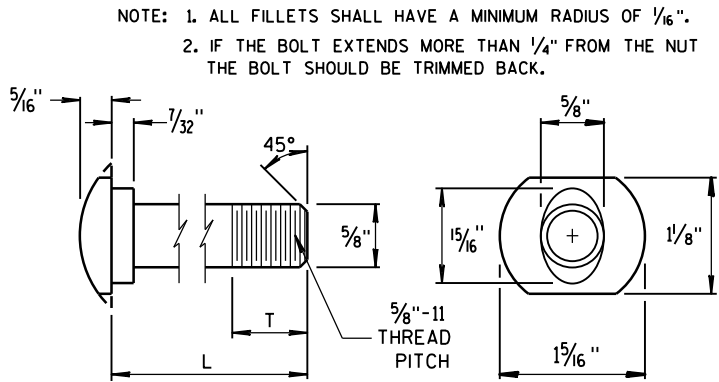
MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

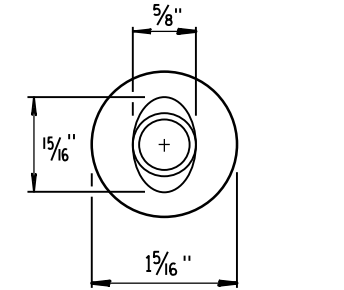


DETAIL FOR 16" BLOCKOUT DEPTH

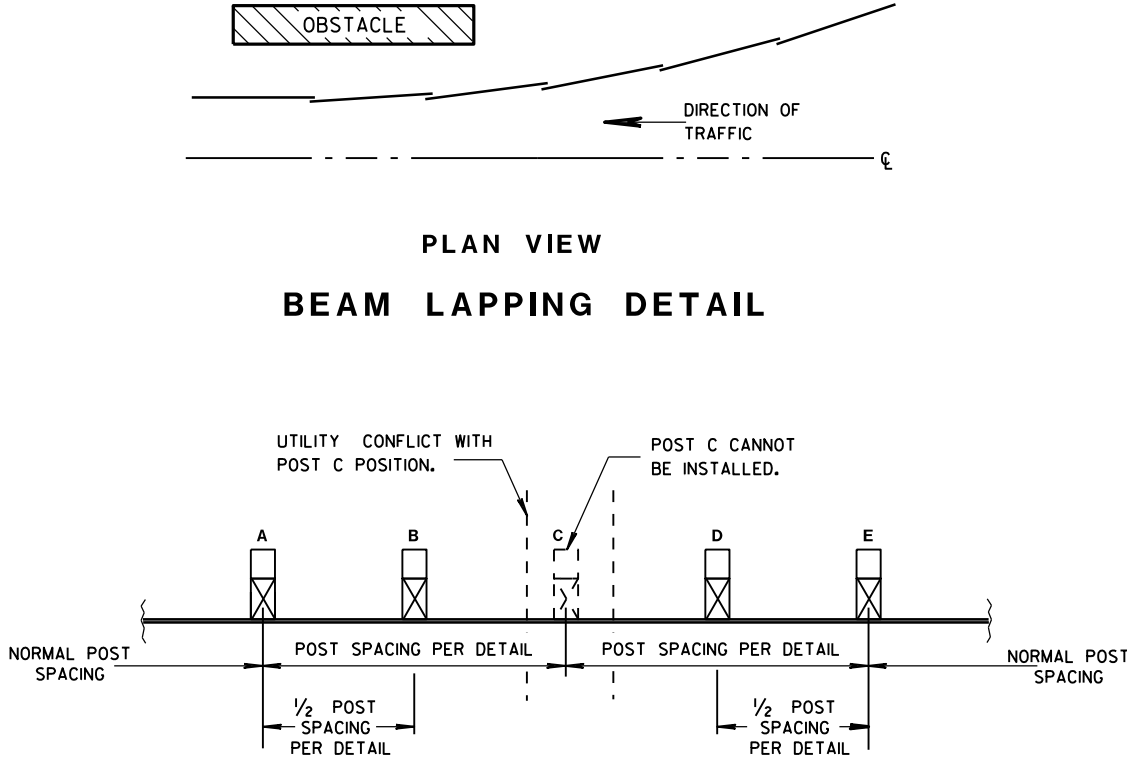
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



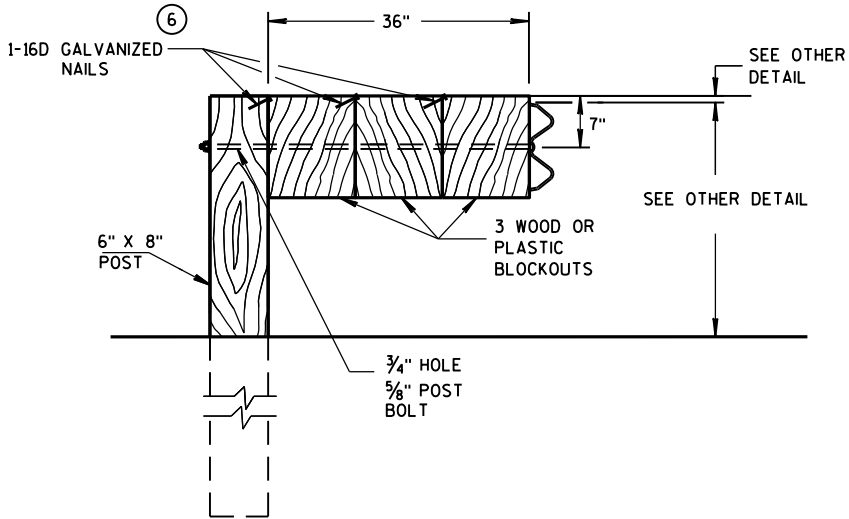
POST BOLT TABLE



ALTERNATE BOLT HEAD



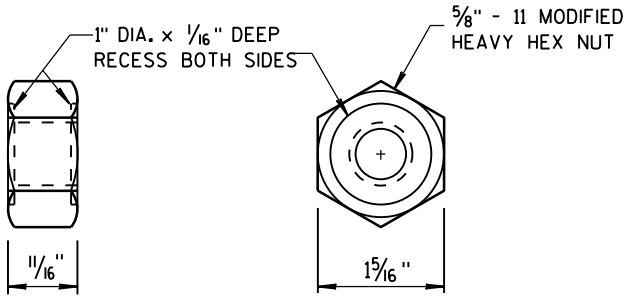
POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



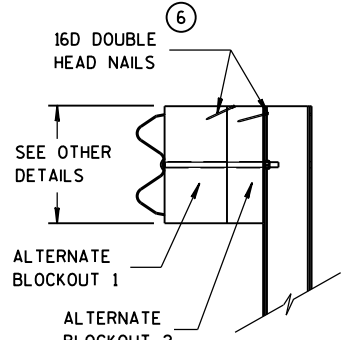
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

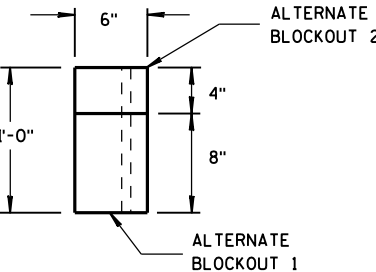
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



POST BOLT, SPLICE BOLT AND RECESS NUT



SIDE VIEW

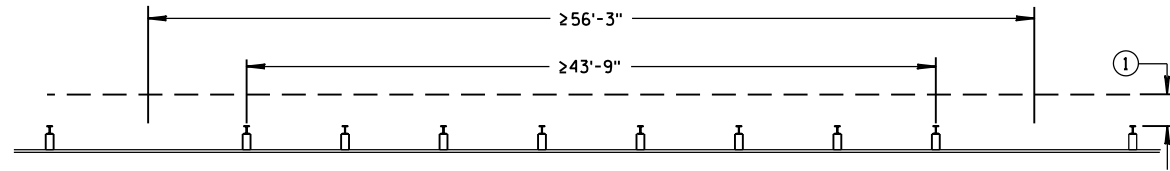


TOP VIEW

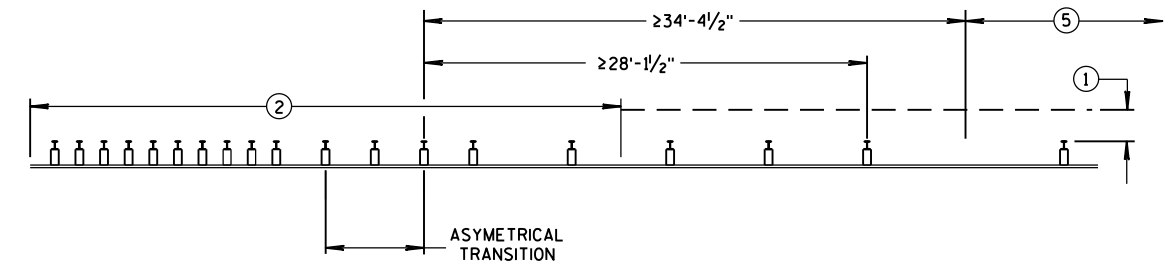
ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

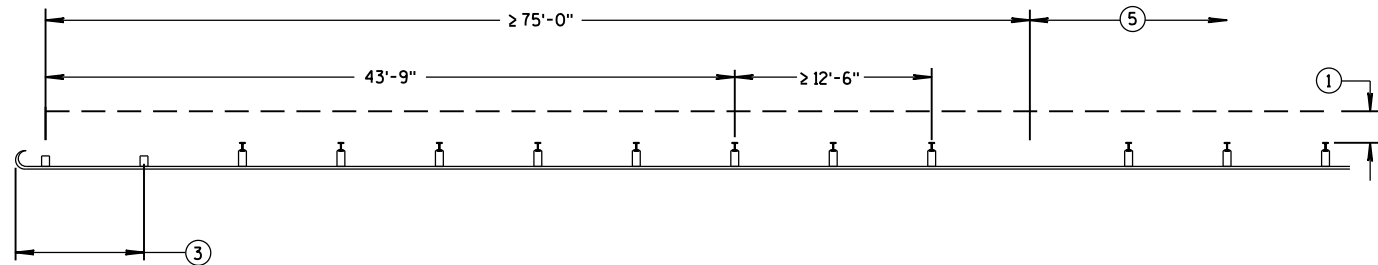
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



MISSING POST IN NORMAL BEAM GUARD RUN

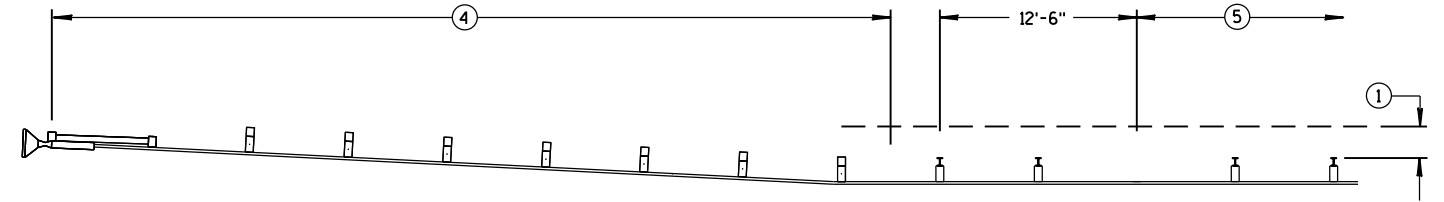


MISSING POST NEAR APPROACH THRIE BEAM TRANSITION

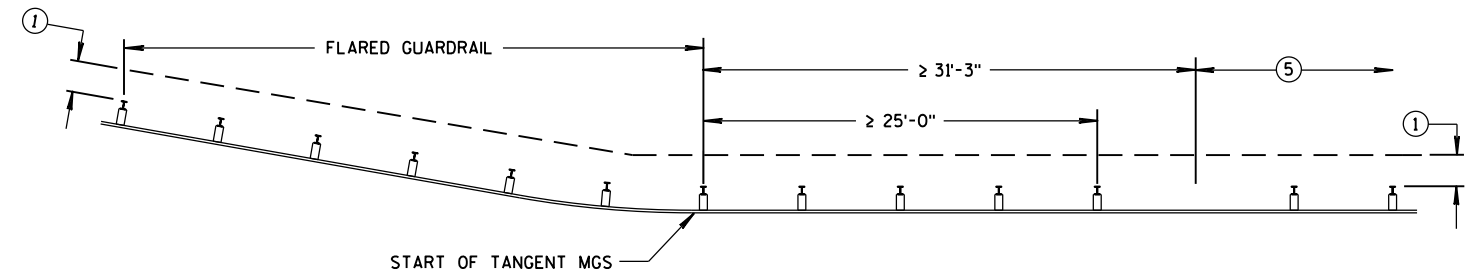


MISSING POST IN NORMAL BEAM GUARD RUN
NEAR TYPE 2 TERMINAL

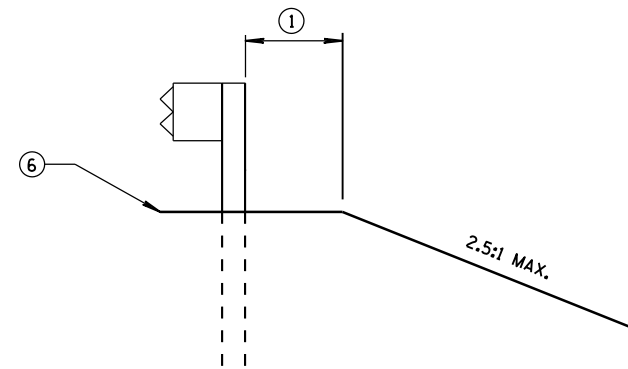
- ① MINIMUM OF 2 FEET OF GRADING BEHIND POST.
- ② SEE SDD 14B45 FOR MORE DETAILS.
- ③ SEE SDD 14B47 FOR MORE DETAILS.
- ④ SEE SDD 14B44 FOR MORE DETAILS.
- ⑤ SEE MISSING POST IN NORMAL BEAM GUARD RUN FOR DISTANCE TO NEXT MISSING POST AND AREA FOR WELL DRAINED, COMPACTED SOILS.
- ⑥ SEE PLAN FOR SHOULDER DESIGN.



MISSING POST IN NORMAL BEAM GUARD RUN NEAR EAT



MISSING POST IN NORMAL BEAM GUARD RUN
NEAR FLARED BEAM GUARD



CROSS SECTION VIEW

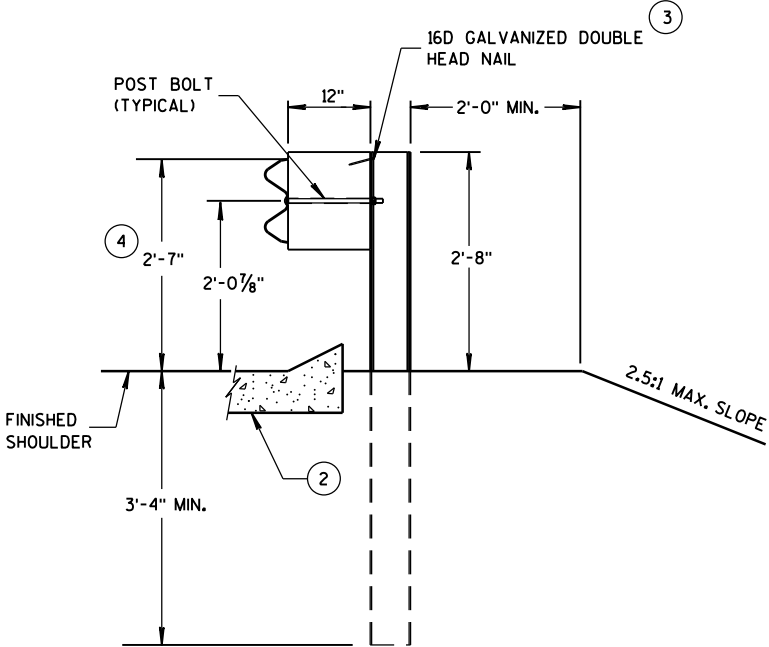
MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

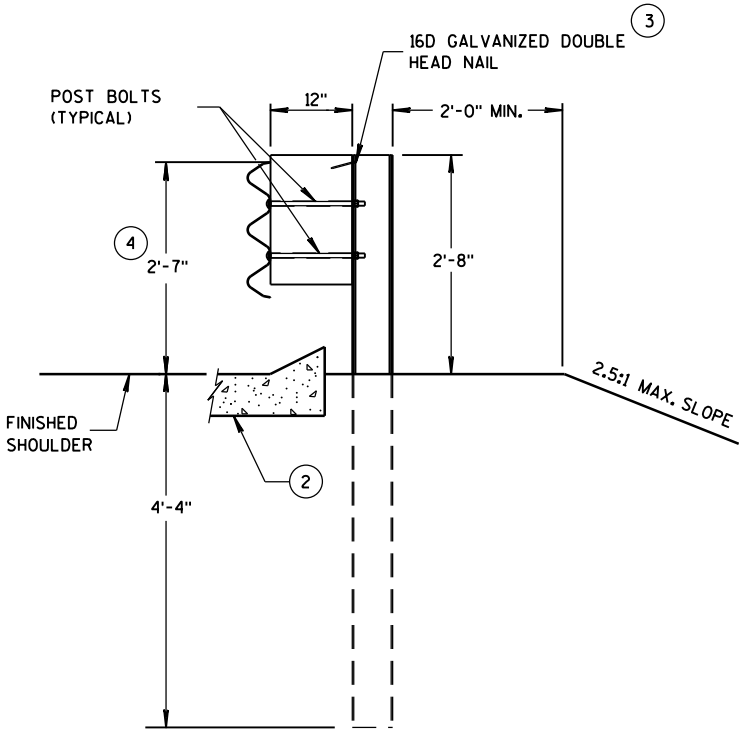
APPROVED
June 2017 /S/ Rodney Taylor
DATE ROADWAY STANDARDS UNIT SUPERVISOR
FHWA

GENERAL NOTES

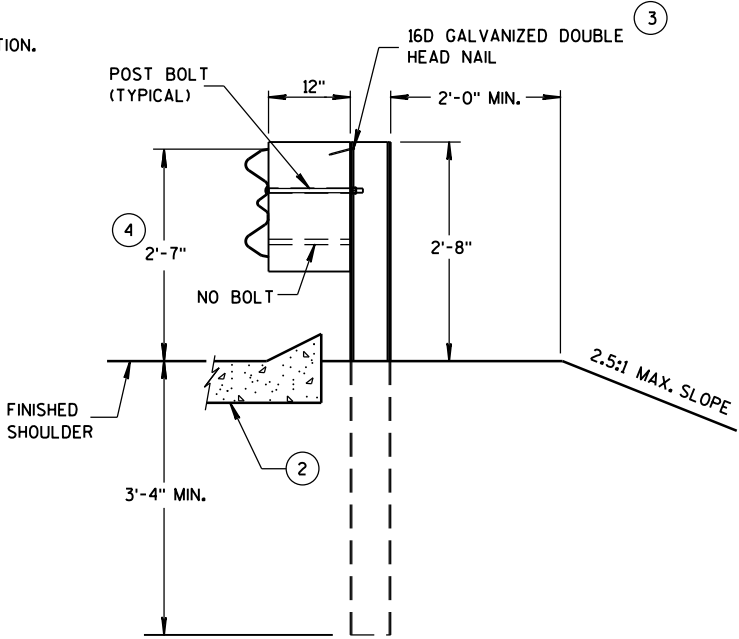
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



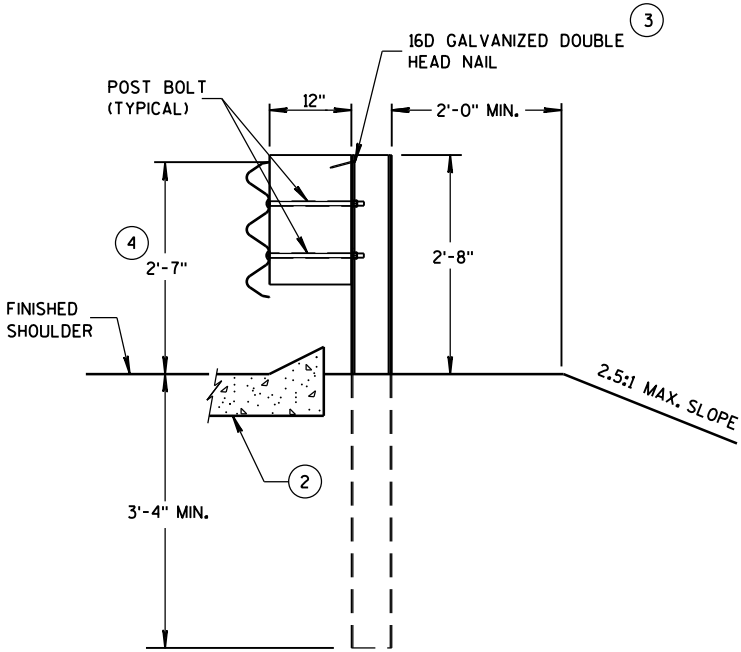
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

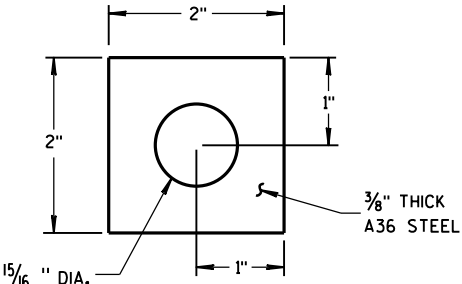
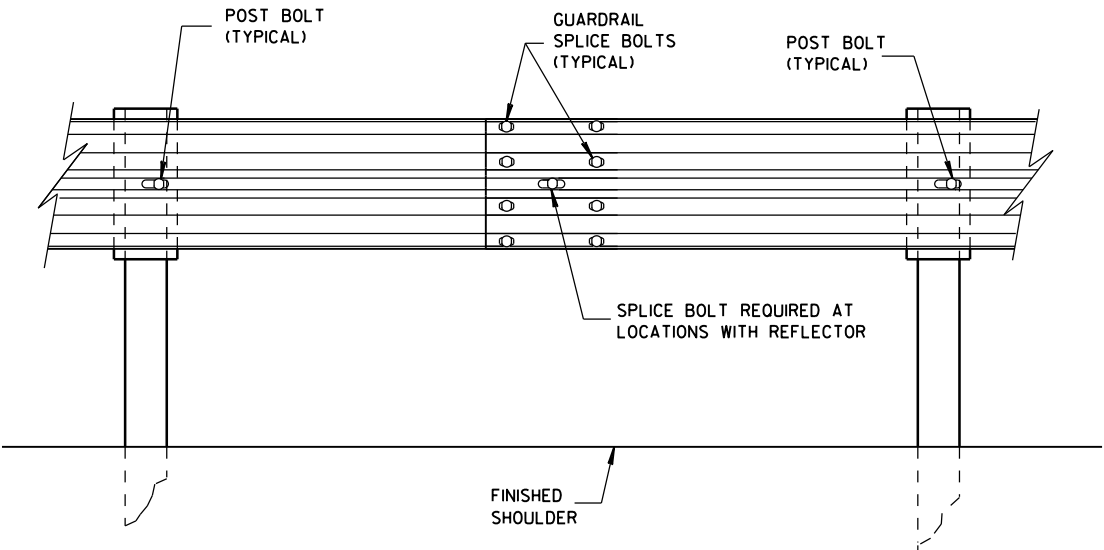
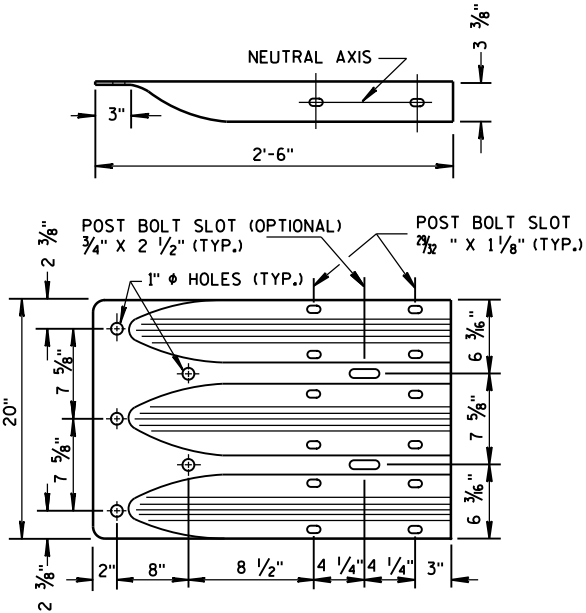


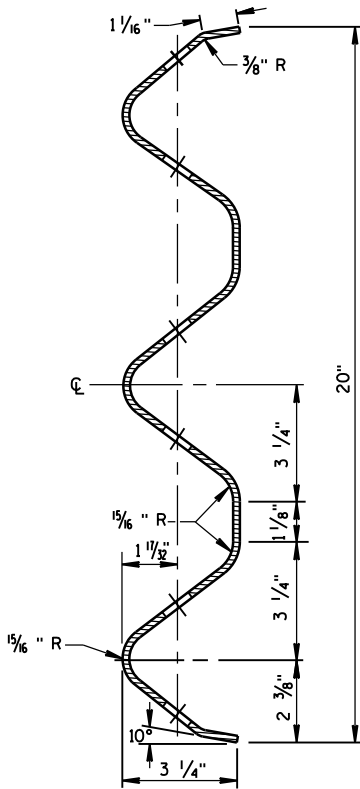
PLATE WASHER DETAIL



SPlice DETAIL



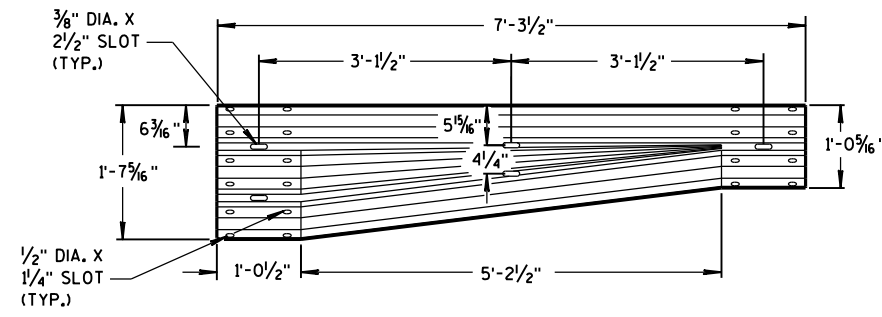
THRIE BEAM
TERMINAL CONNECTOR



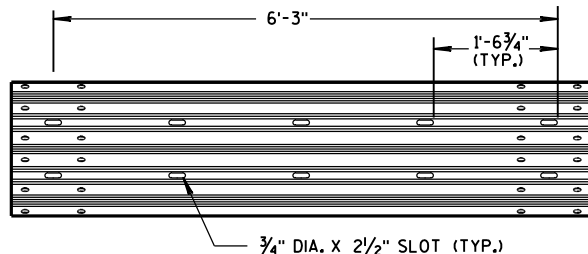
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

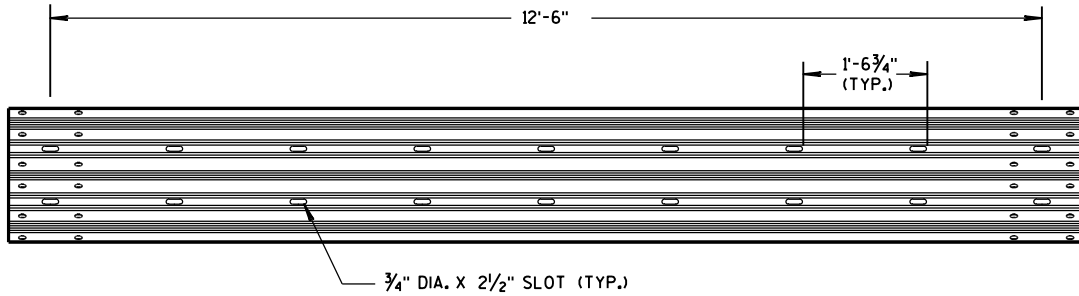
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



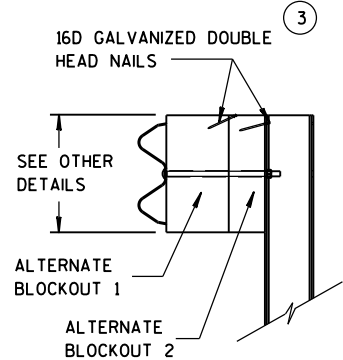
W-BEAM TO THRIE BEAM TRANSITION SECTION



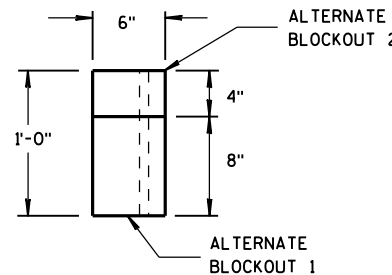
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

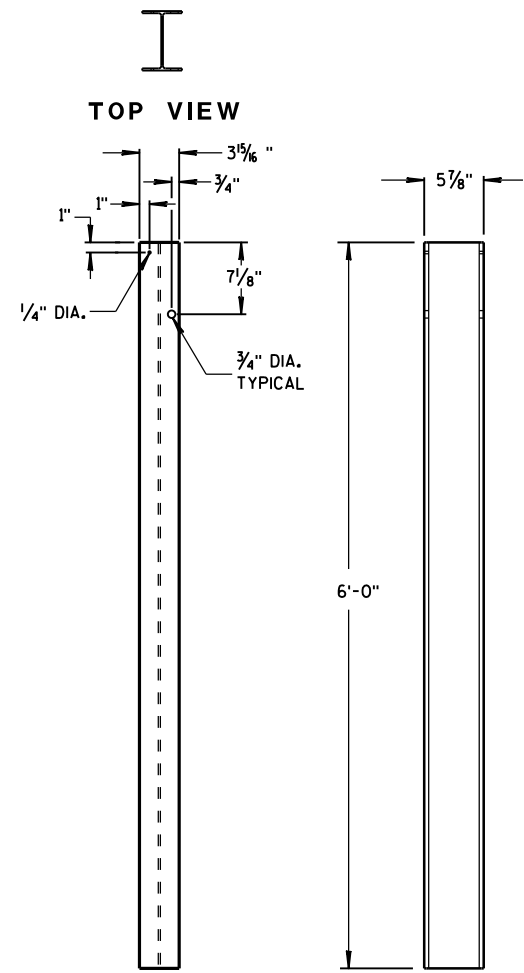


SIDE VIEW



TOP VIEW

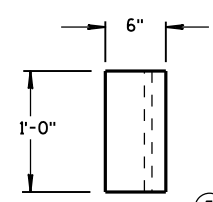
ALTERNATE WOOD BLOCKOUT DETAIL



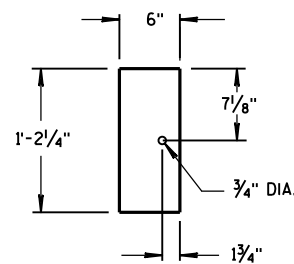
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

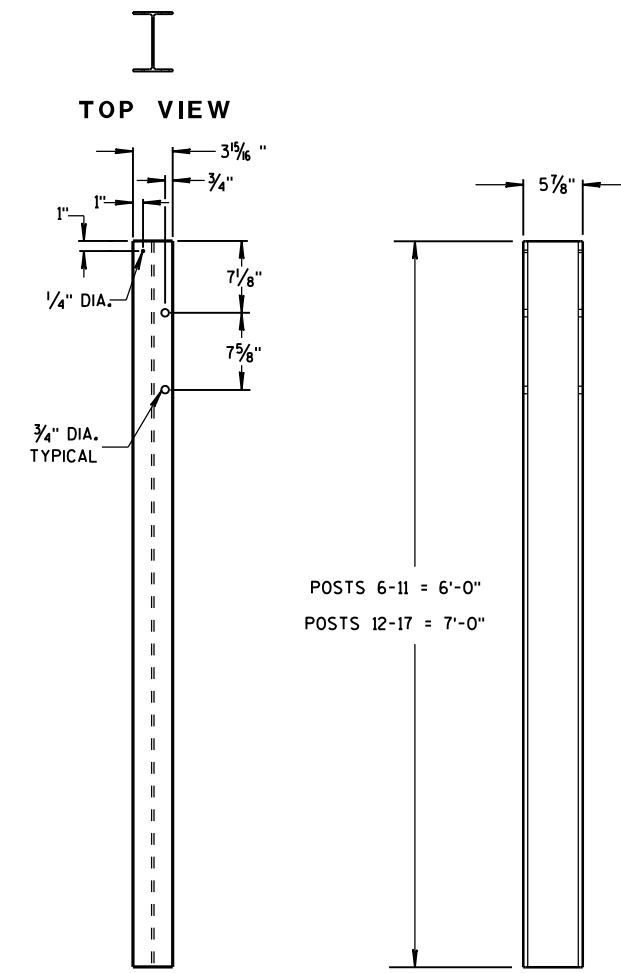


TOP VIEW



FRONT VIEW

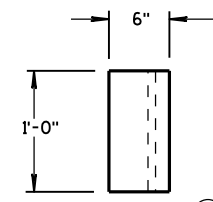
BLOCKOUT POSTS 1-5



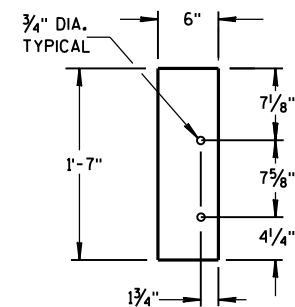
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

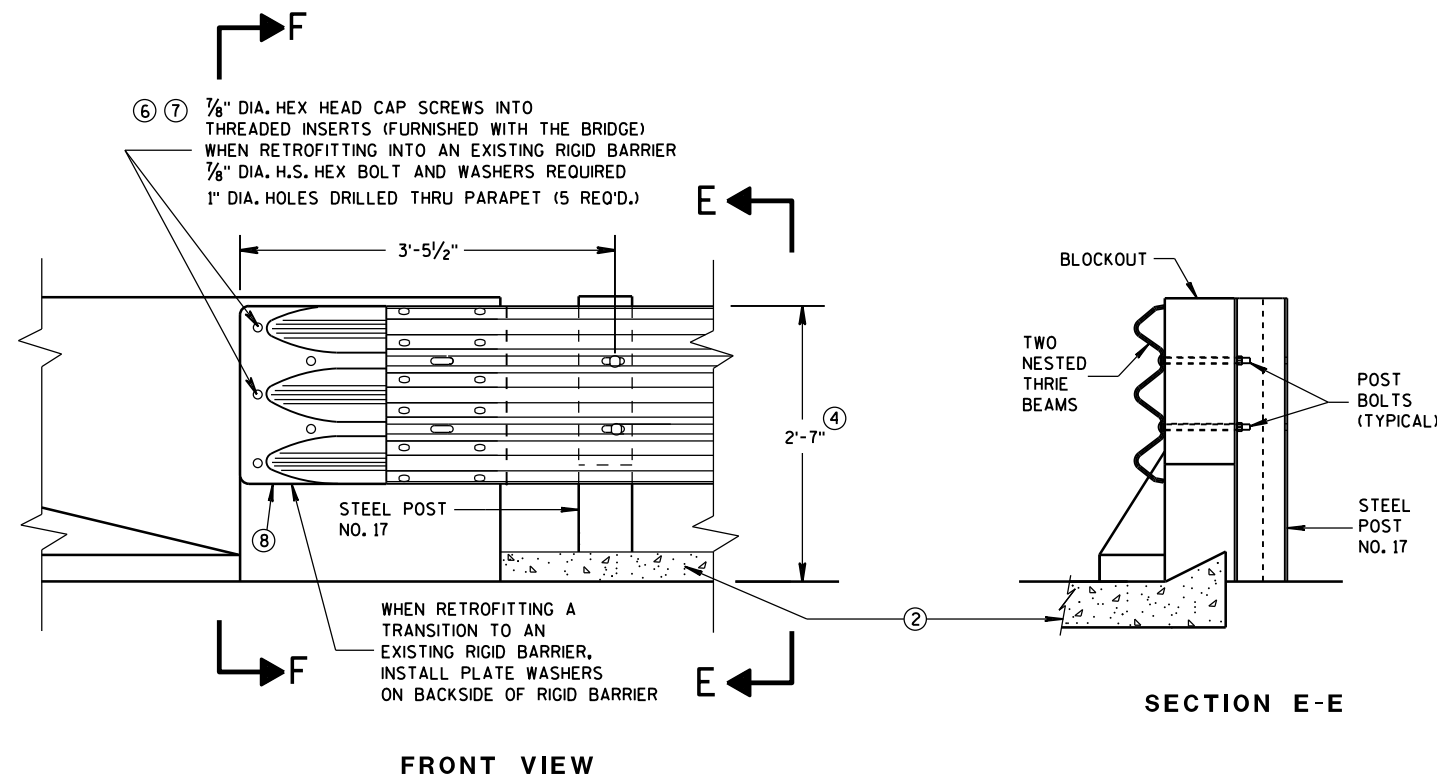
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

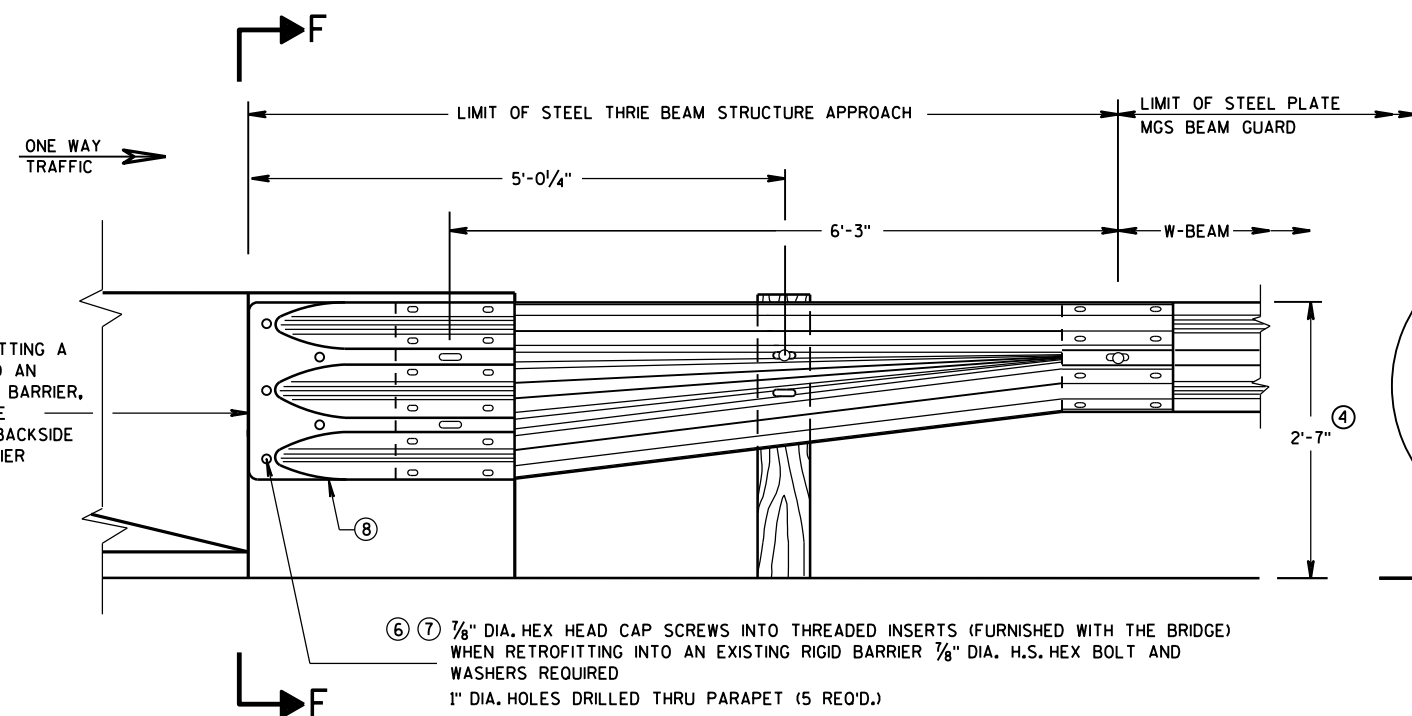
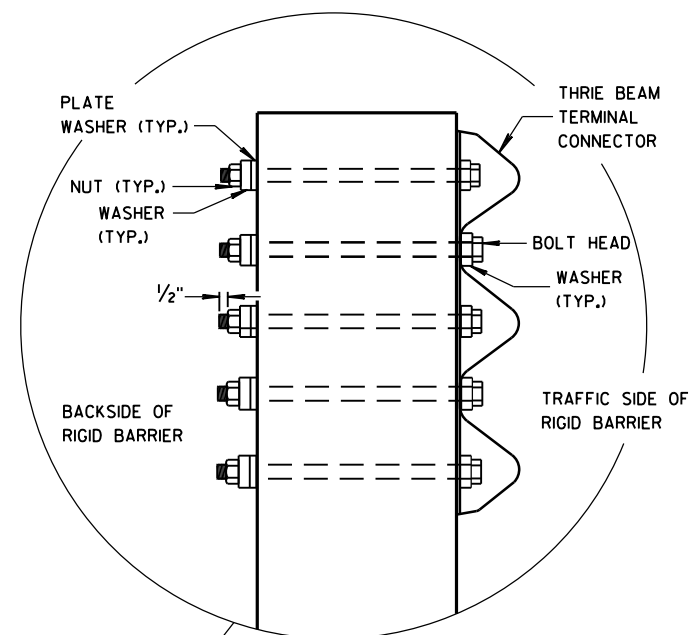


THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

GENERAL NOTES

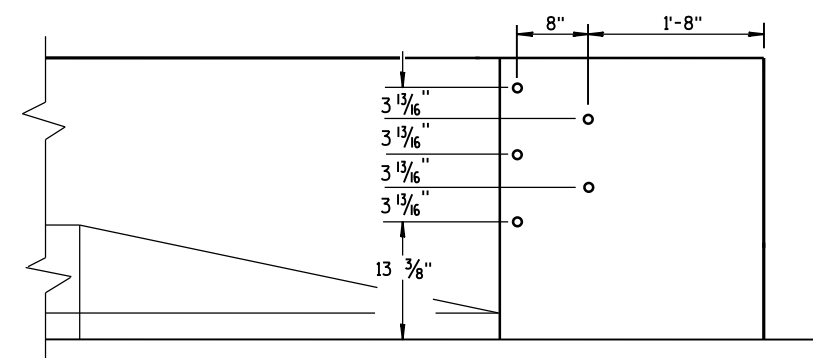
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

SECTION F-F



DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS 056

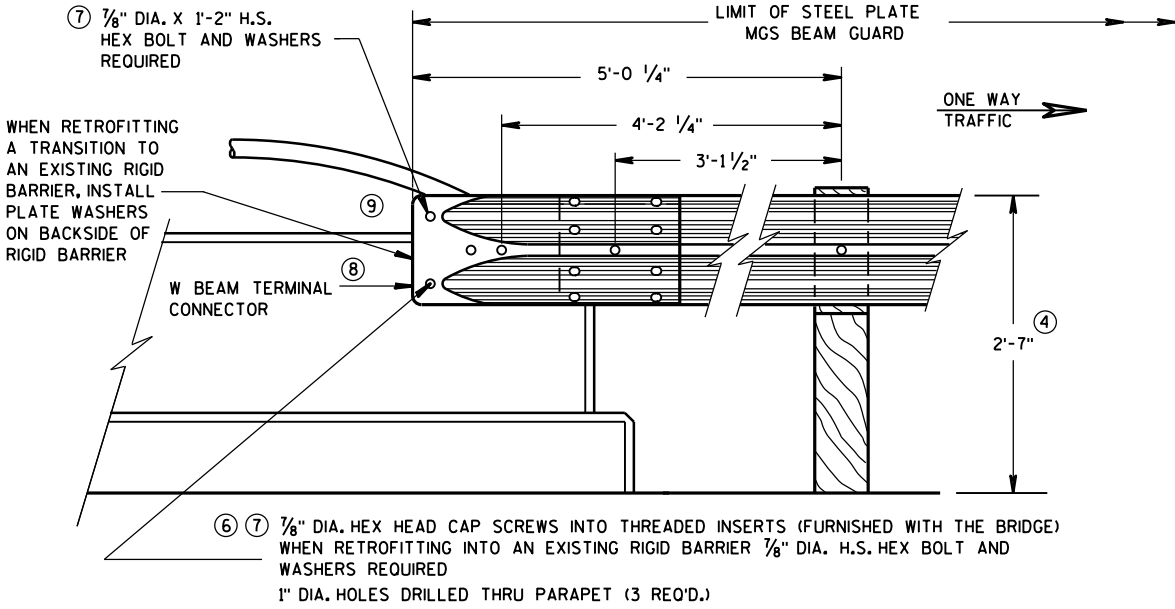
ENGINEER

NT

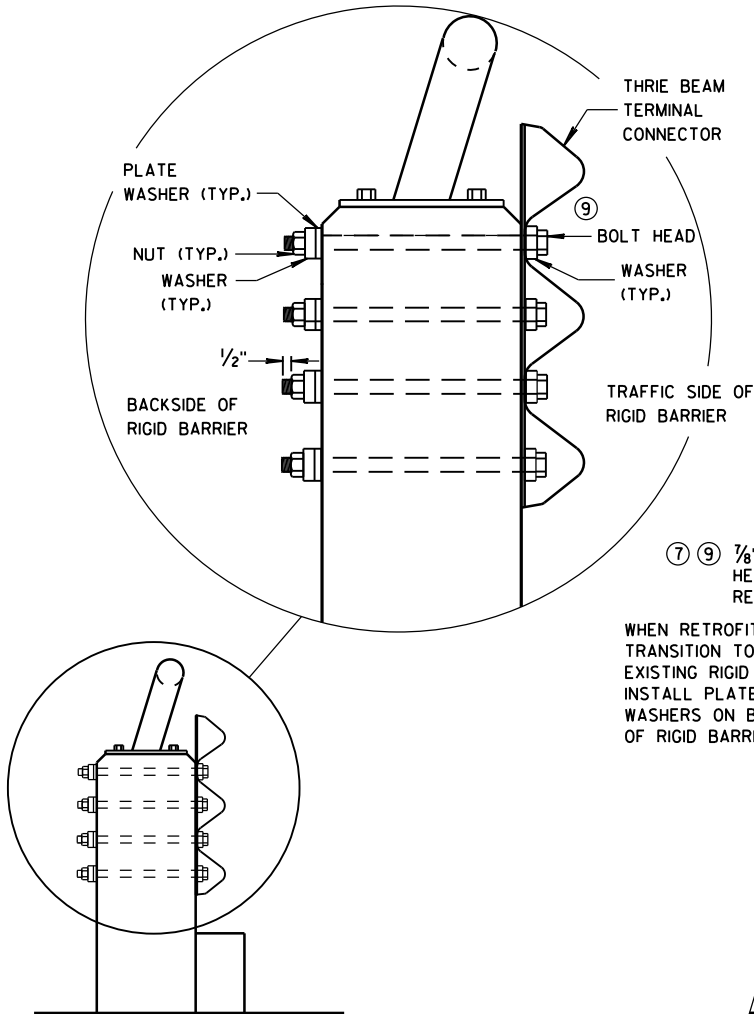
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

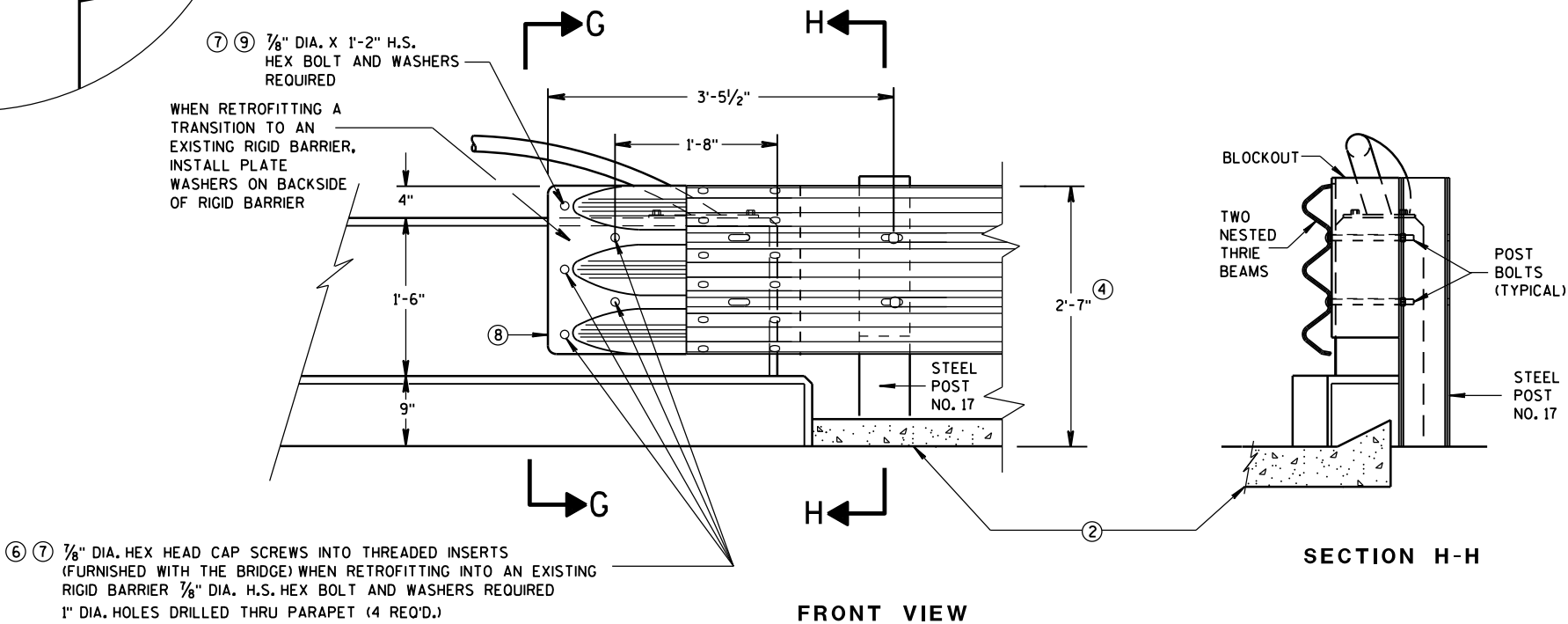
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

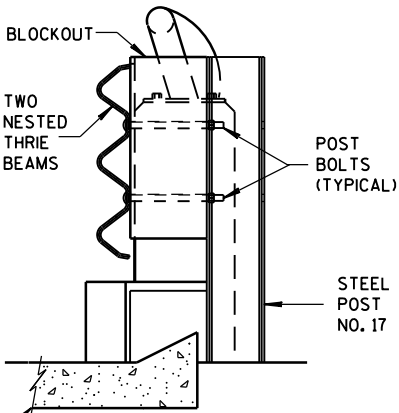


SECTION G-G



FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

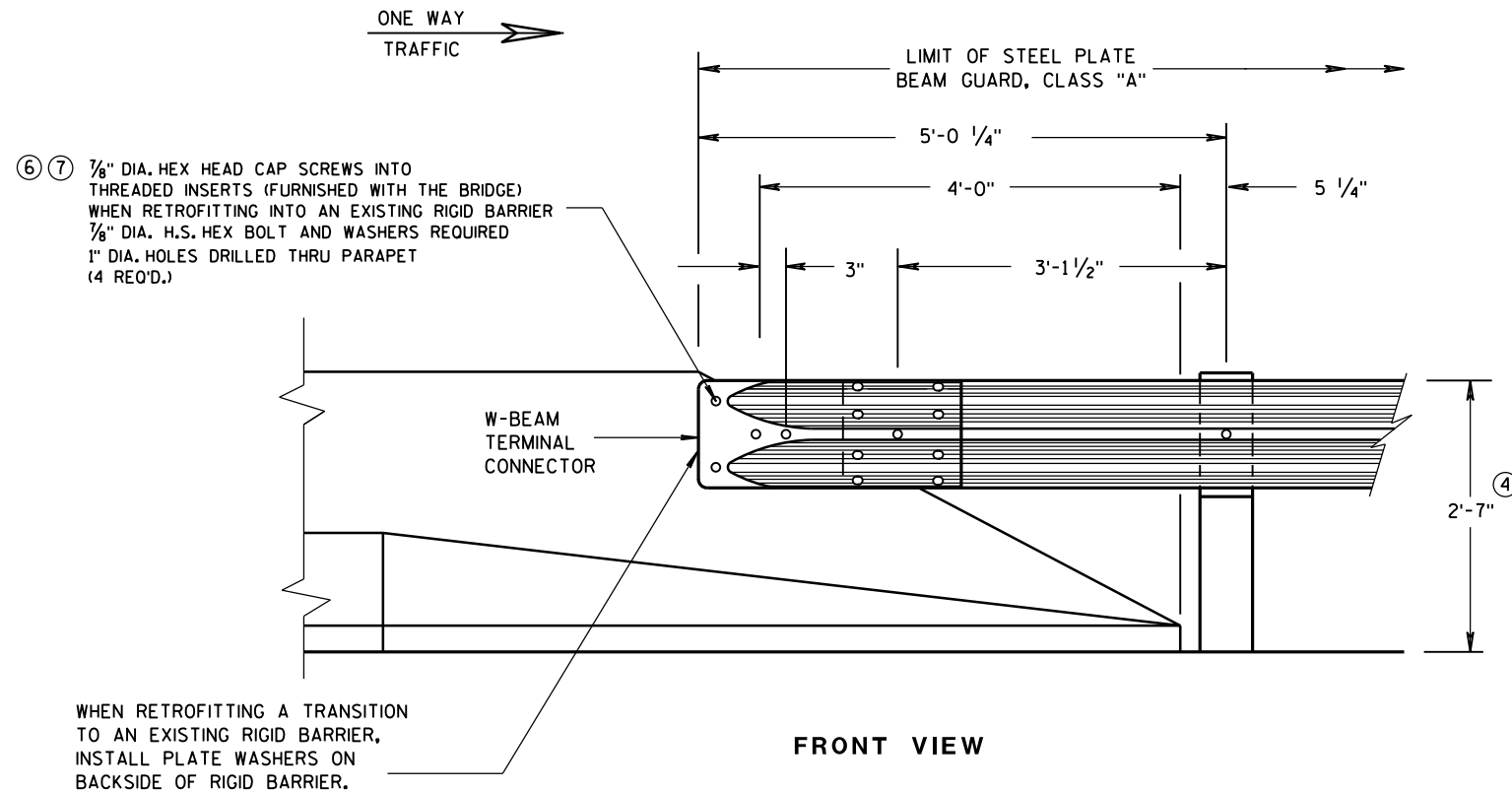


SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

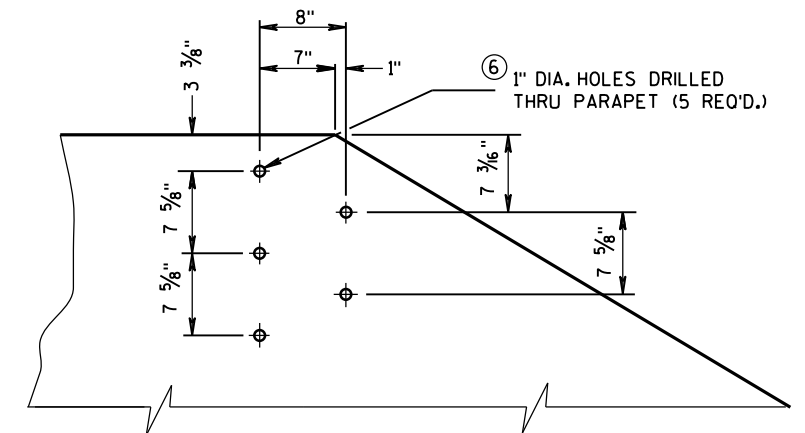
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS ENGINEER
57
NT
FHWA

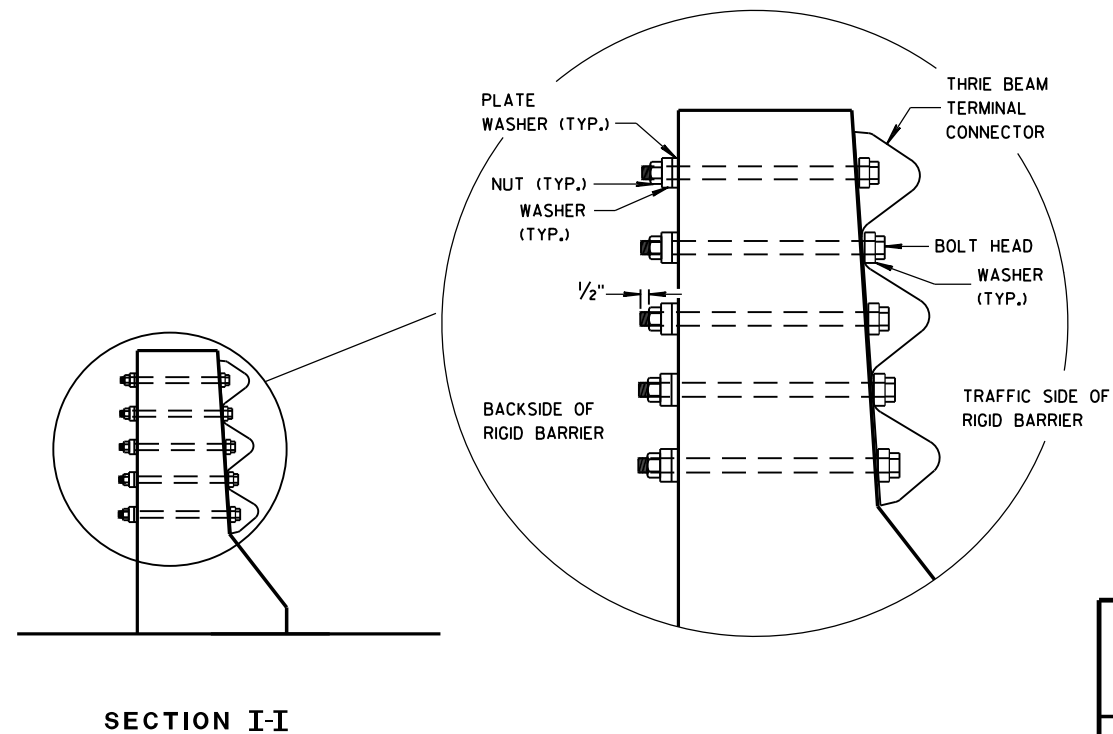
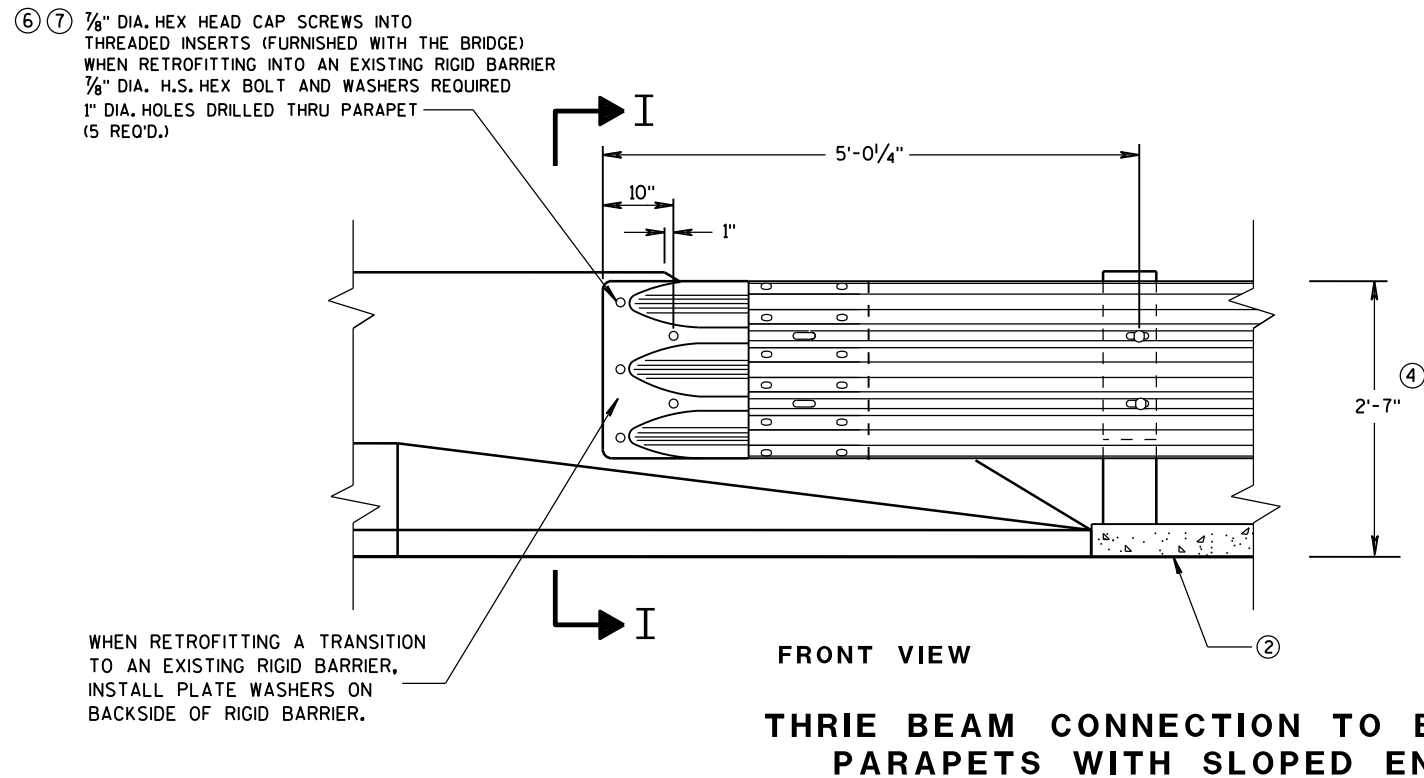


GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

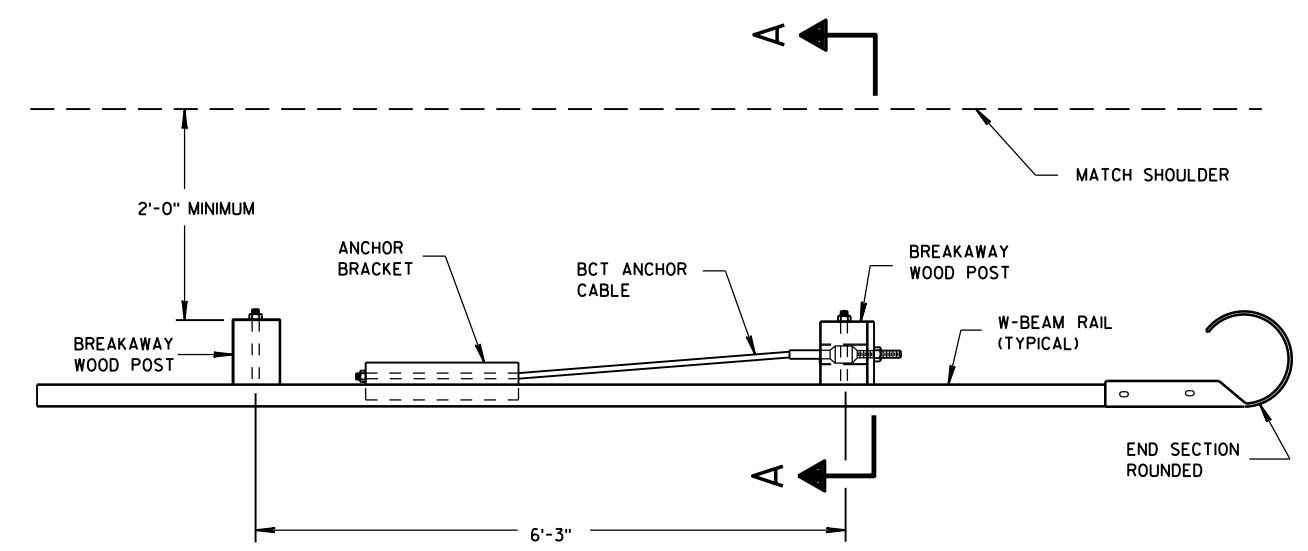
June, 2015
DATE

/S/ Jerry H. Zogg
ROADWAY STANDARDS ENGINEER

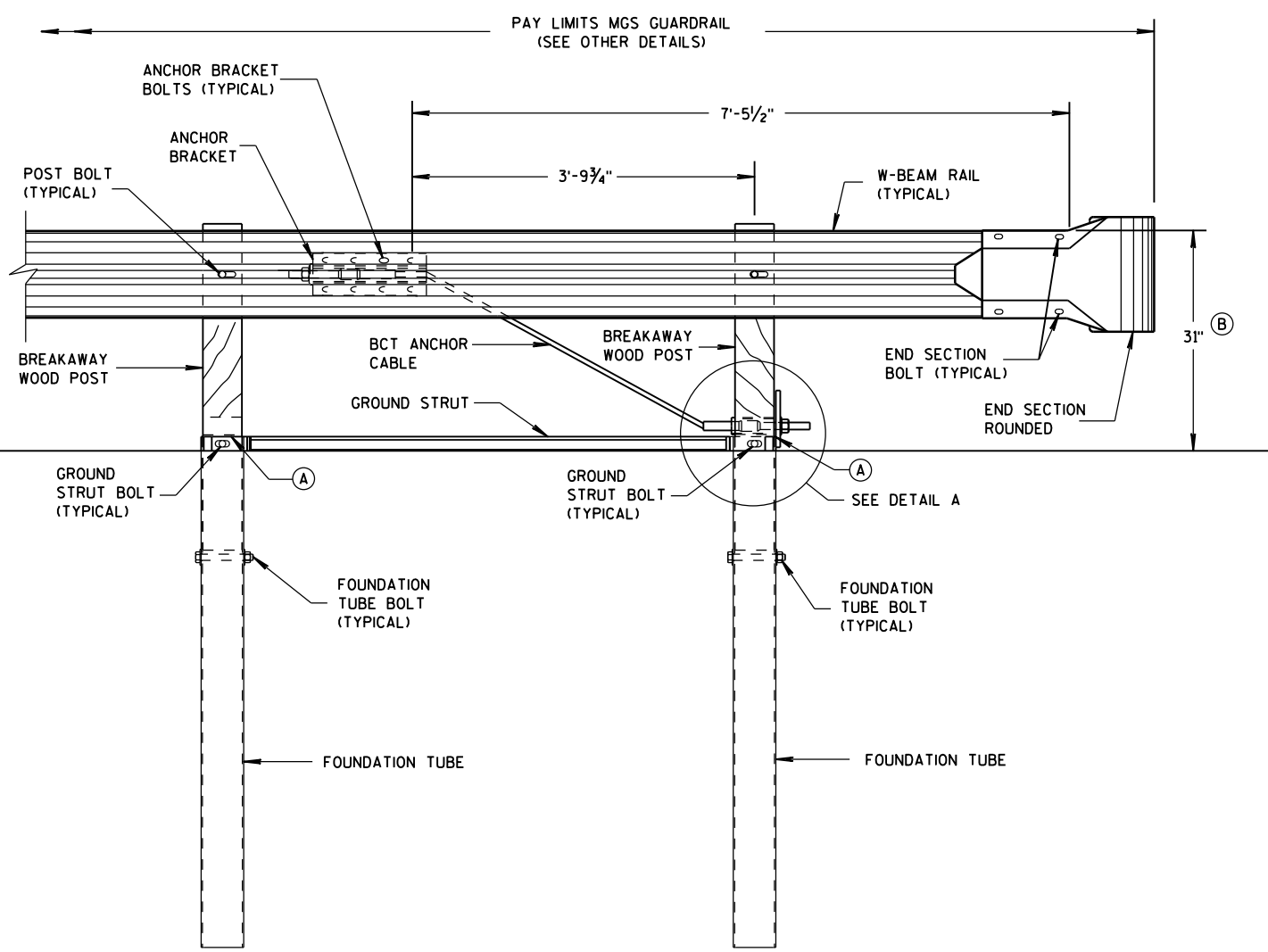
FHWA

6

S.D.D. 14 B 47-2a

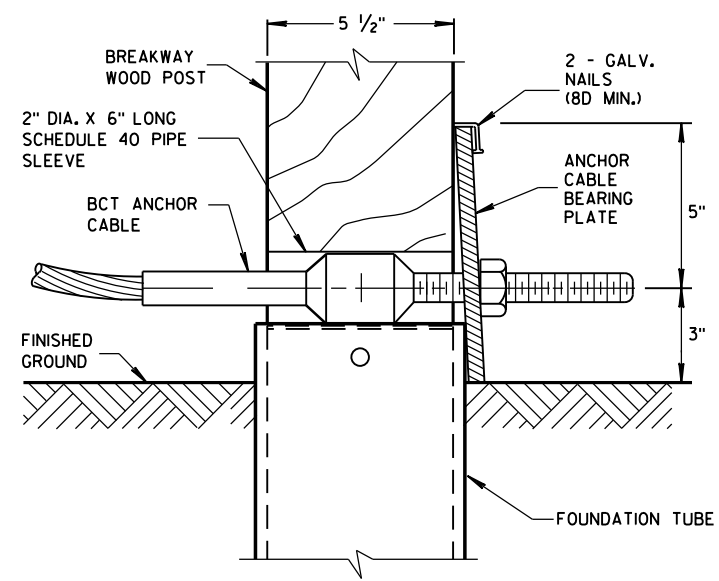


PLAN VIEW



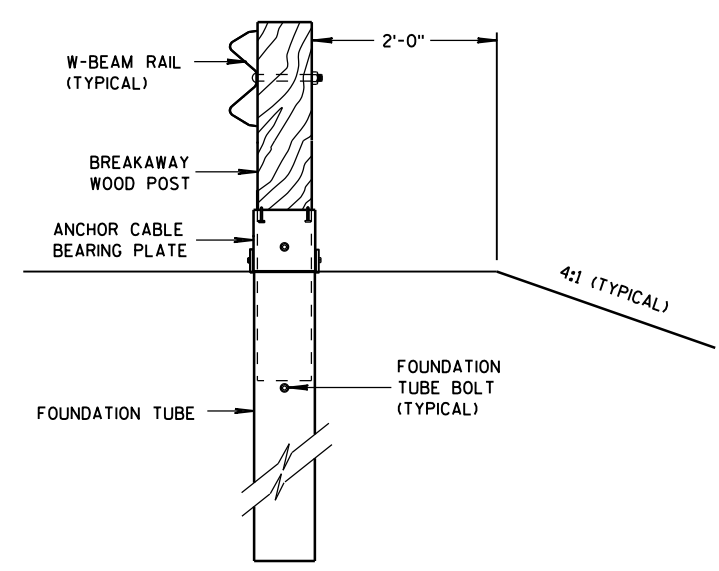
FRONT VIEW

END RAIL DETAIL



DETAIL A

POST NO. 1
GROUND STRUT NOT SHOWN FOR CLARITY.



SECTION A-A

GENERAL NOTES

SEE SDD 14 B 42 FOR MORE INFORMATION.

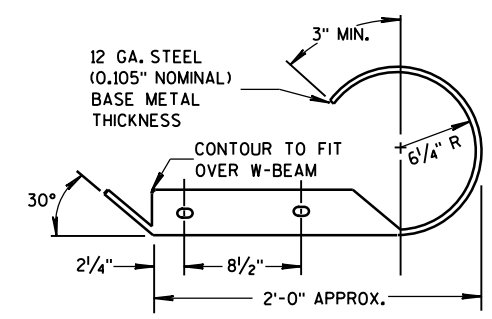
END SECTION BOLTS AND NUTS HAVE THE SAME MATERIAL REQUIREMENTS AS SPLICE BOLTS.

FOUNDATION TUBE BOLTS ARE 7/8" DIAMETER ASTM A307 HEX HEAD BOLT. FOUNDATION TUBE BOLTS REQUIRE ASTM A563 A NUT AND TWO ASTM F844 7/8" DIAMETER FLAT WASHERS. INSTALL ONE WASHER UNDER BOLT HEAD AND ONE WASHER UNDER NUT.

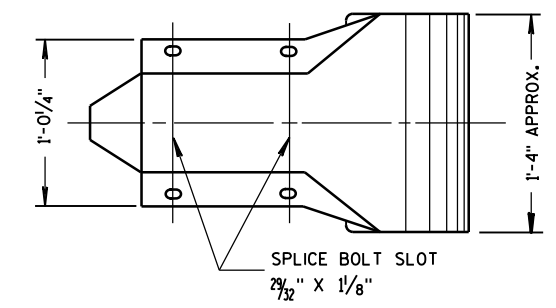
ANCHOR BRACKET AND GROUND STRUT BOLTS ARE A 5/8" DIAMETER ASTM A307 HEX HEAD BOLT. ANCHOR BRACKET BOLTS REQUIRE ASTM A563 A NUT AND TWO ASTM F844 5/8" DIAMETER FLAT WASHERS. INSTALL ONE WASHER UNDER BOLT HEAD AND ONE WASHER UNDER NUT.

W-BEAM END SECTION ROUNDED HAS THE SAME MATERIAL PROPERTIES AS STANDARD STEEL RAIL.

- (A) TOP OF FOUNDATION TUBE SHALL BE NO MORE THAN 3" ABOVE FINISHED GROUND.
- (B) FOR NEW CONSTRUCTION TOP OF RAIL IS 31" ± 1". FOR EXISTING INSTALLATIONS TOP OF RAIL IS BETWEEN 27 3/4" TO 32" ± 1".



PLAN VIEW



FRONT VIEW

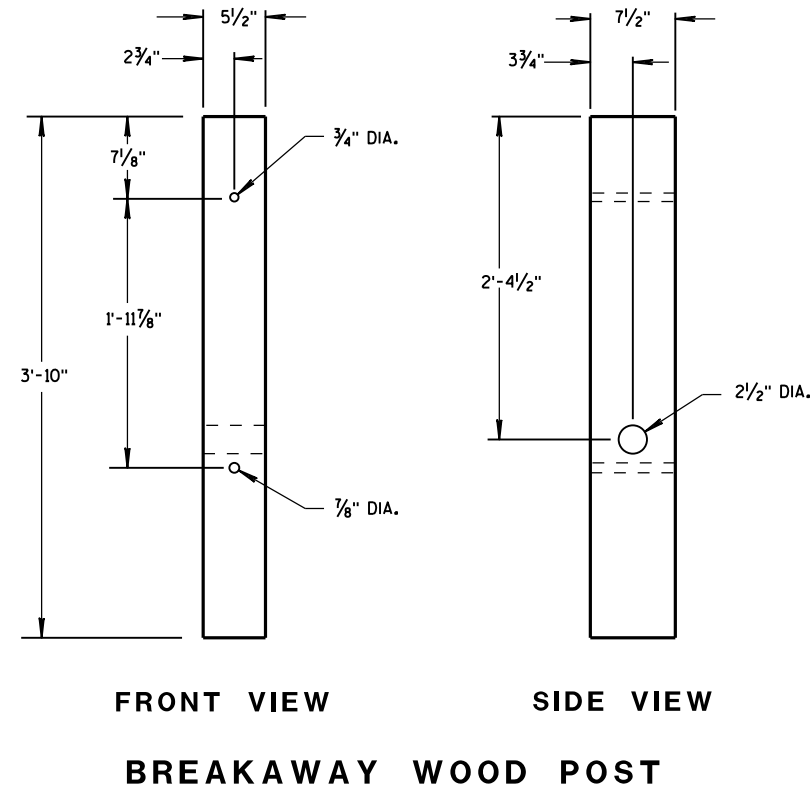
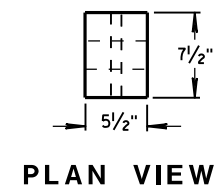
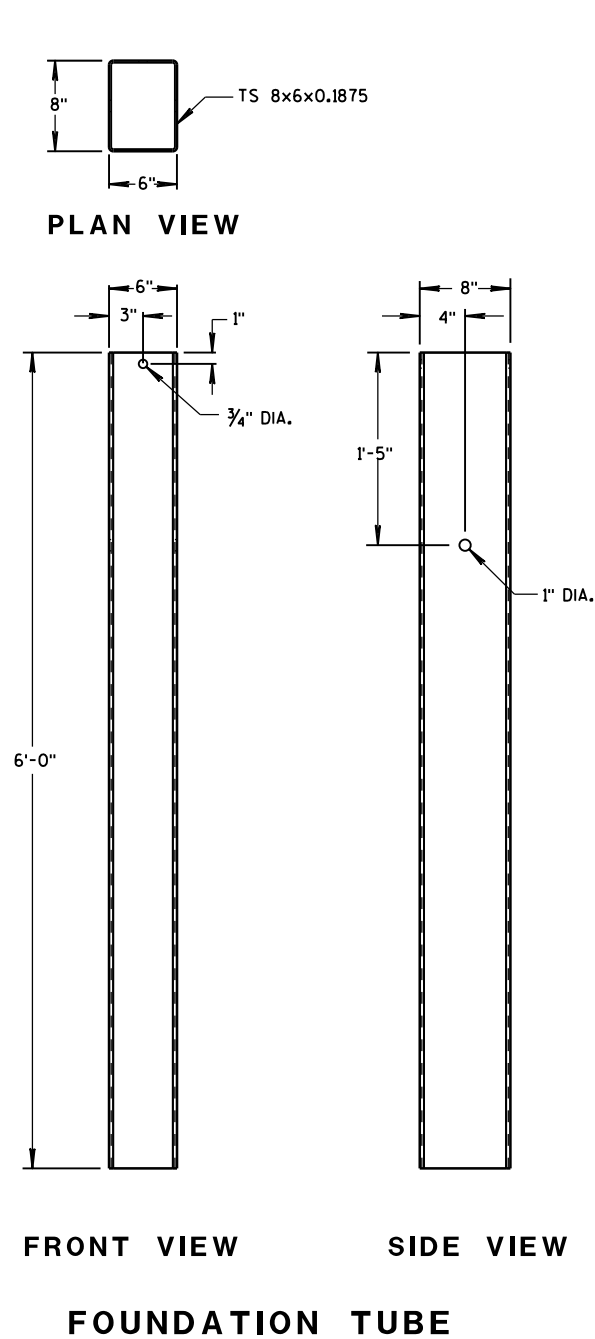
W BEAM END SECTION ROUNDED

MIDWEST GUARDRAIL
SYSTEM (MGS) TYPE 2 TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

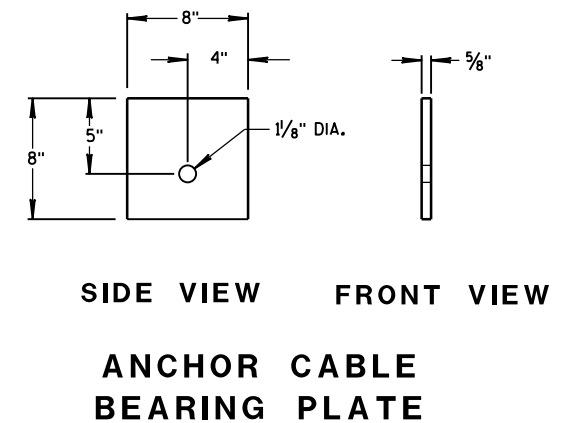
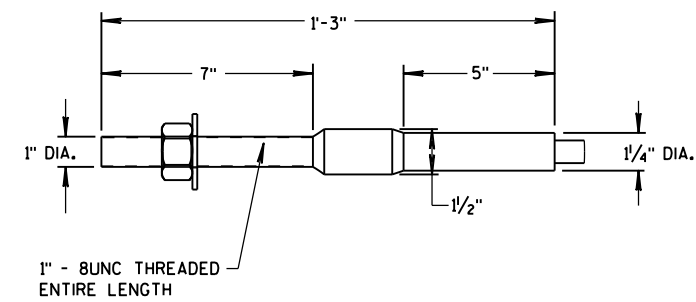
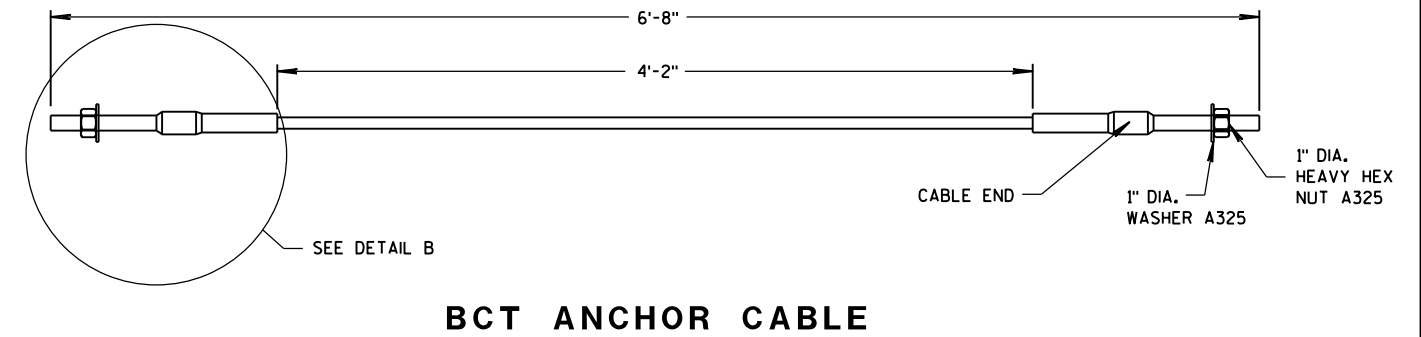
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S.D.D. 14 B 47-2a



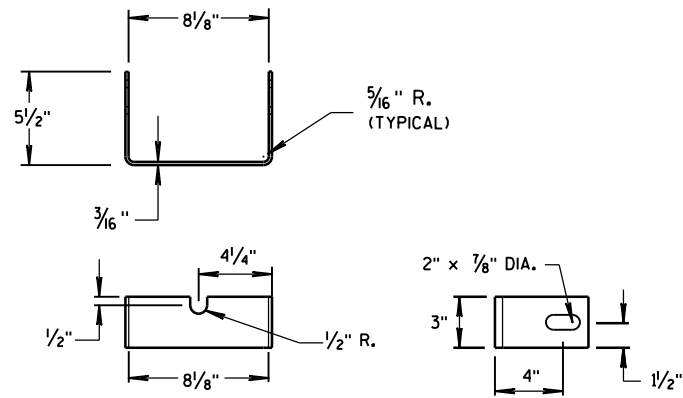
GENERAL NOTES

BCT ANCHOR CABLE IS A 3/4" DIAMETER 6X19 IWRC IPS GALVANIZED WIRE ROPE. THE SWAGED FITTINGS AND STUD ARE REQUIRED. END FITTING SHALL BE MACHINED FROM HOT-ROLLED CARBON STEEL CONFORMING TO ASTM A576 GRADE 1035 AND GALVANIZED ACCORDING TO ASTM A123. TREADED STUD SHALL CONFORM TO ASTM A325 OR SAE GRADE 5. MINIMUM BREAKING STRENGTH OF WIRE ROPE IS 43,000 LB. WIRE ROPE IS TO BE TAUT.

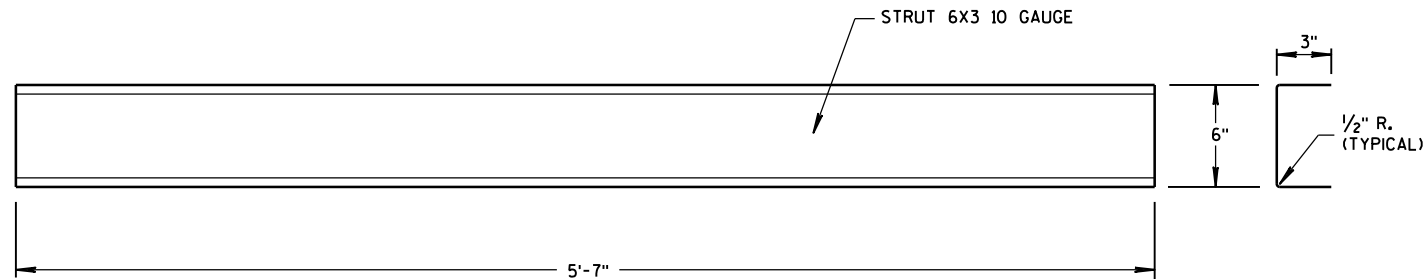


MIDWEST GUARDRAIL
SYSTEM (MGS) TYPE 2 TERMINAL

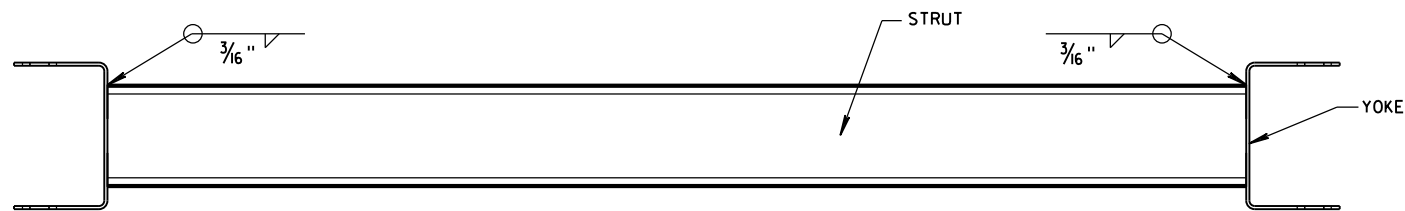
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



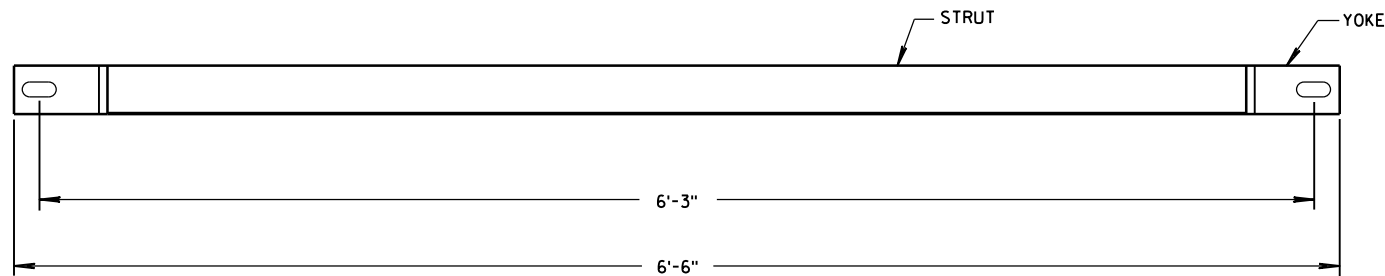
YOKE DETAIL



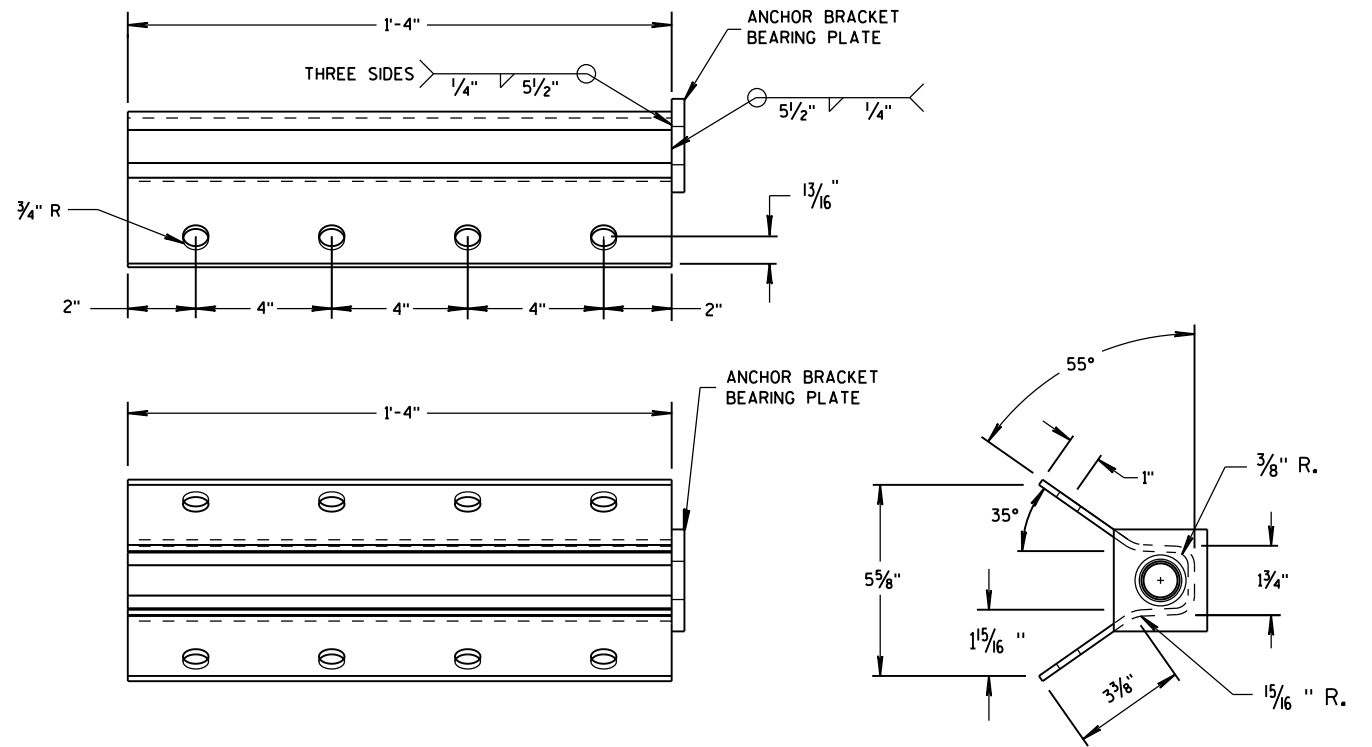
STRUT DETAIL



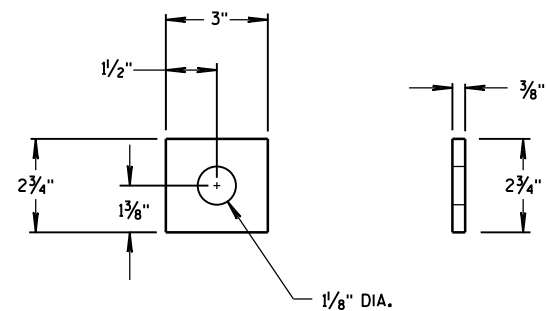
PLAN VIEW



FRONT VIEW
GROUND STRUT DETAIL



ANCHOR BRACKET



ANCHOR BRACKET
BEARING PLATE

MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL		
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION		
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS ENGINEER	61 ENT
FHWA		

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMENENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- TYPE "A" WARNING LIGHT (FLASHING)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- WORK AREA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIREABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"W0" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

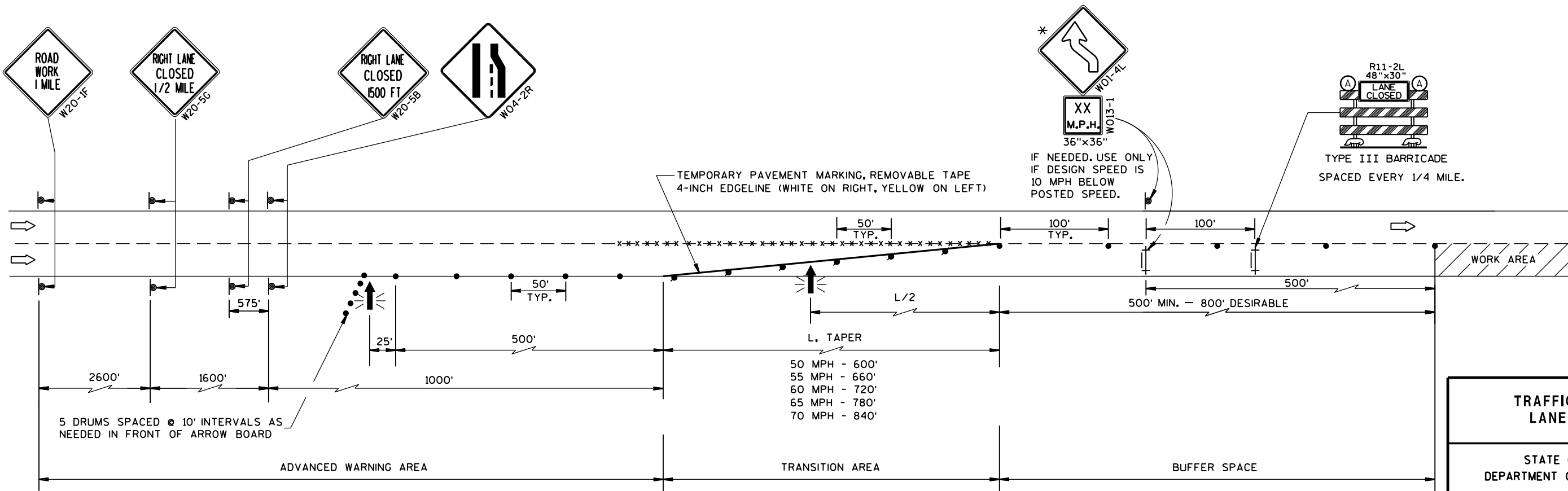
REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 4 OR MORE DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE CLOSURE MUST MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

* THE LEFT REVERSE CURVE SIGN (W01-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL.



TRAFFIC CONTROL, LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2016 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE SAFETY ENGINEER
FHWA	

LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ⚡➡ FLASHING ARROW BOARD
- ▨ WORK AREA

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

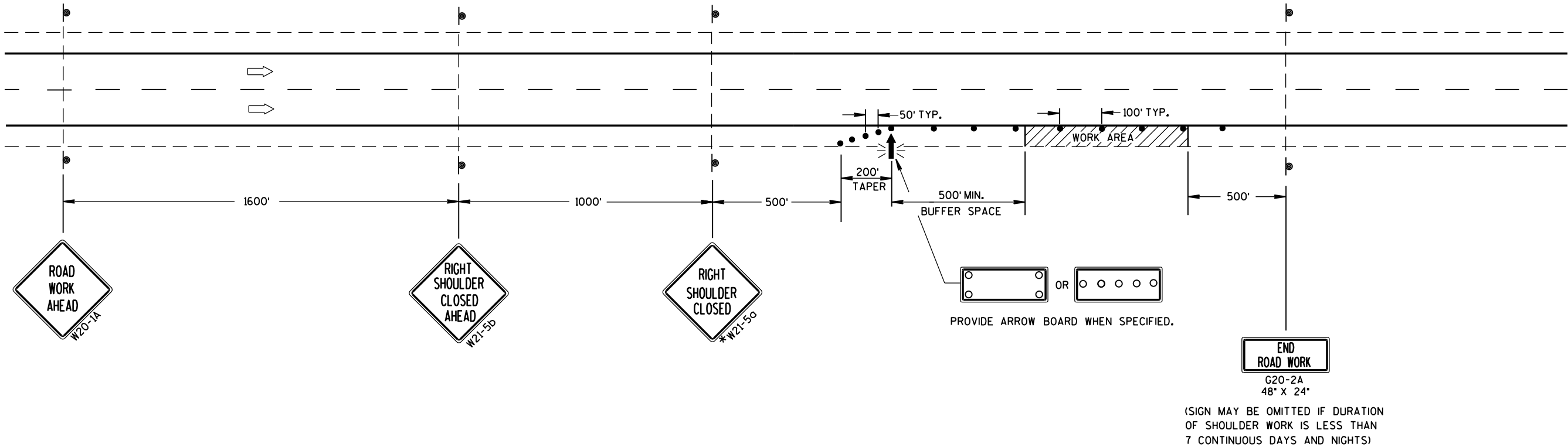
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-5a SIGN MAY BE OMITTED.



TRAFFIC CONTROL
SHOULDER CLOSURE ON DIVIDED
ROADWAY, SPEEDS GREATER
THAN 40 MPH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

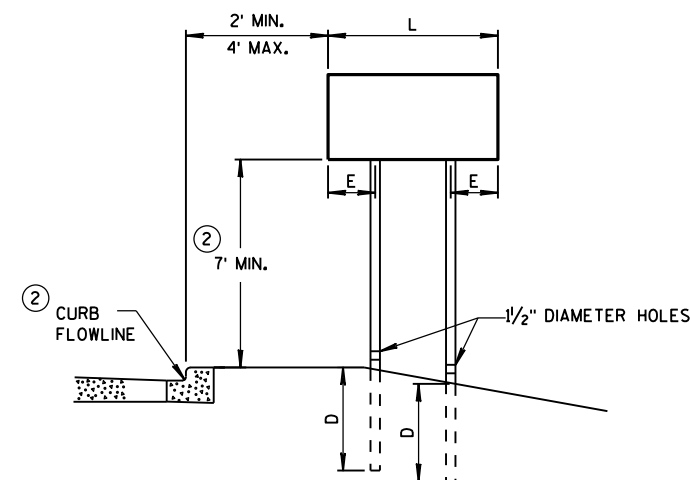
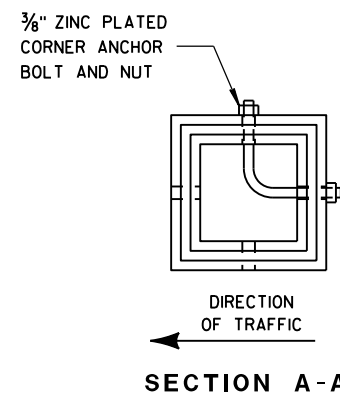
APPROVED
June 2016 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE 63
FHWA SAFETY ENGINEER



TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS LARGER THAN 27 SQ.FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

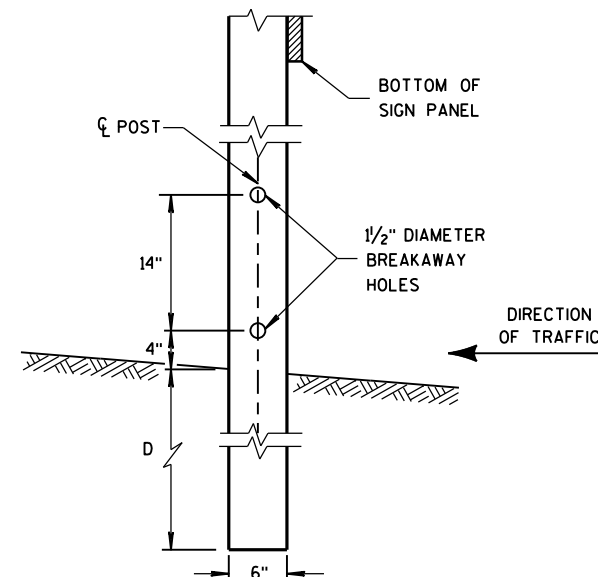


URBAN AREA

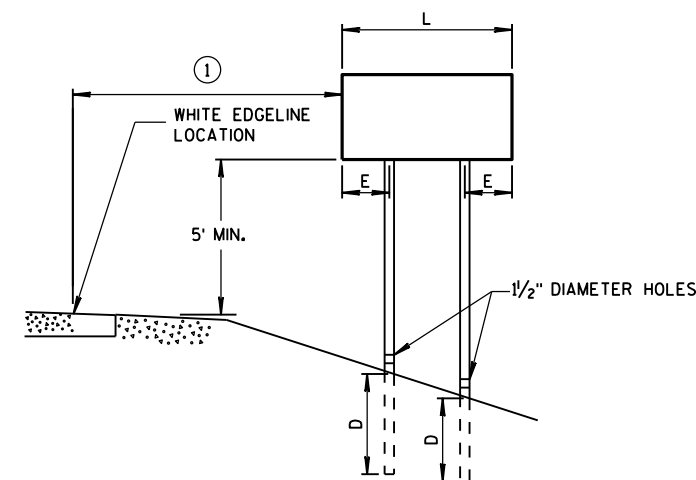
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

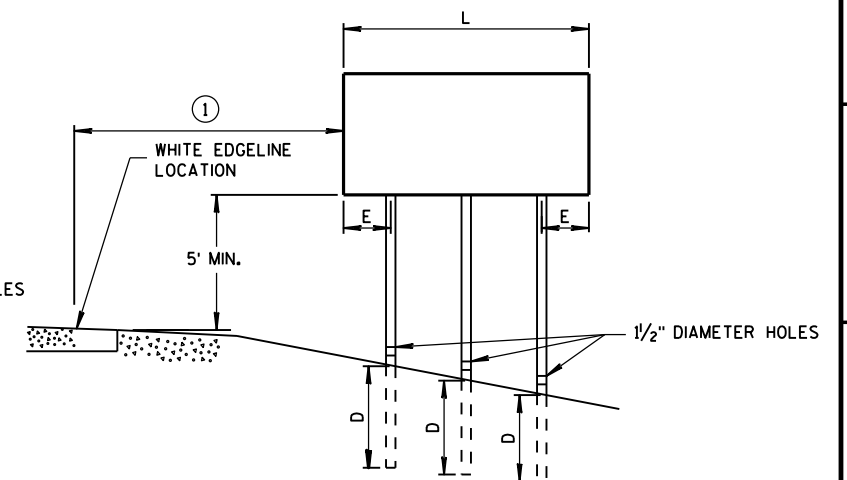
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA



GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB, IF NO SIDEWALK AND NO PARKING. VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

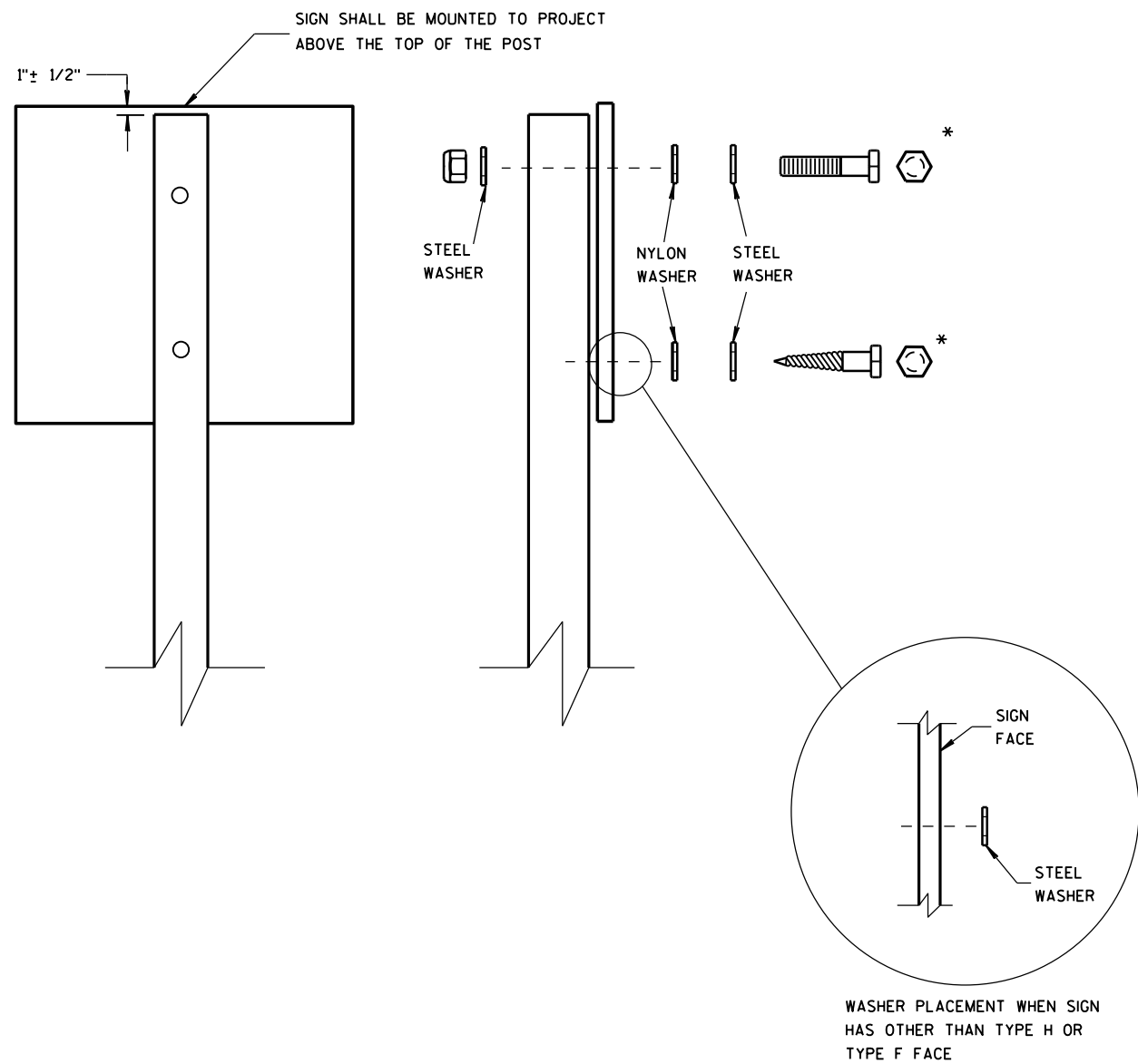
4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE (3)

TEMPORARY TRAFFIC CONTROL SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION⁶⁴



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
 - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
 - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

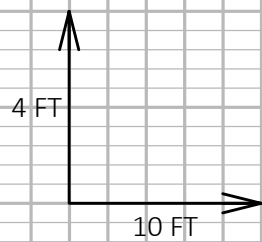
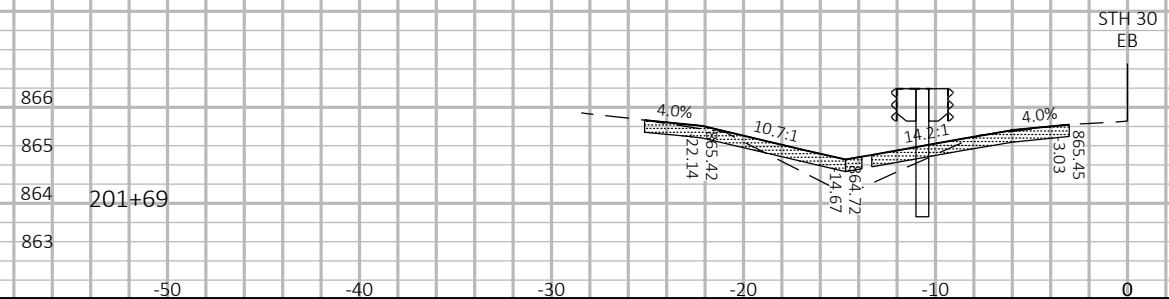
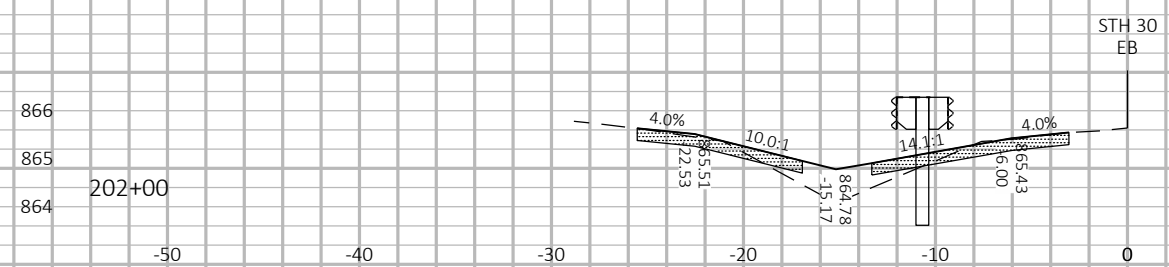
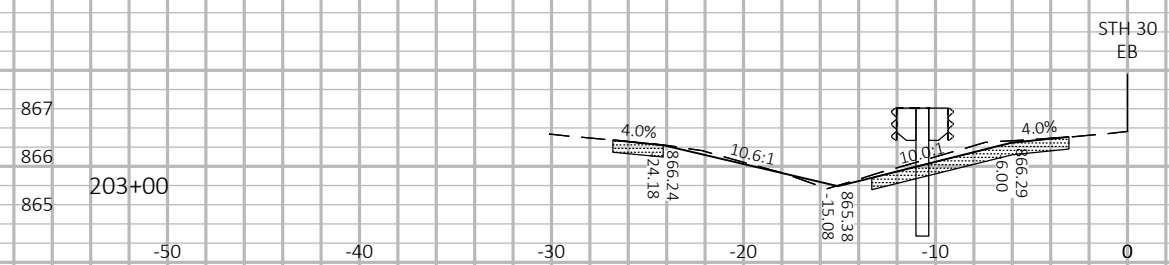
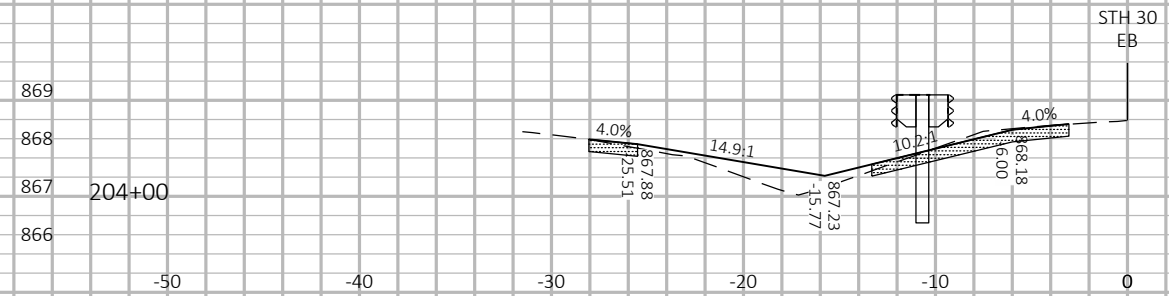
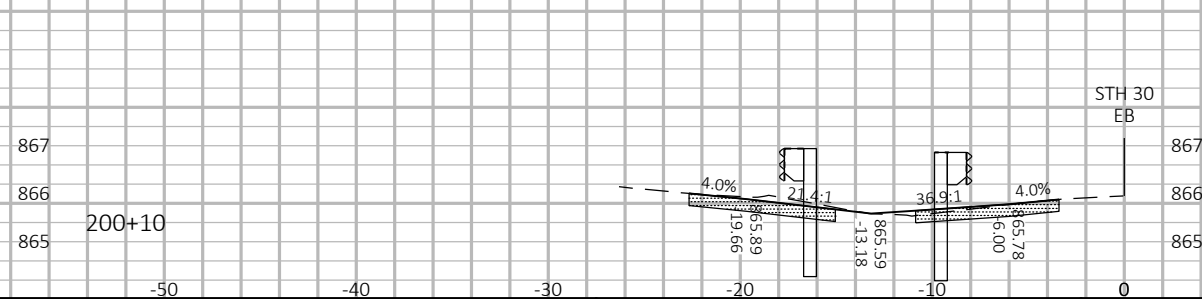
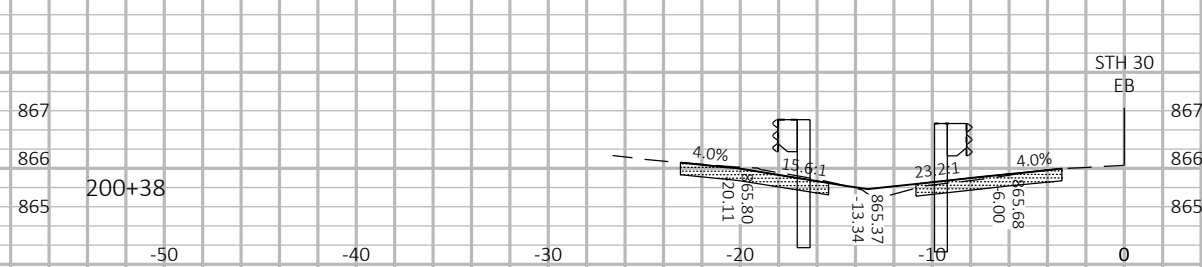
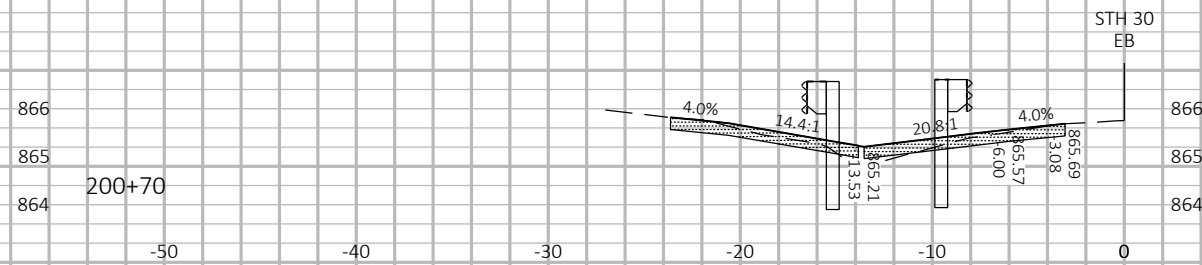
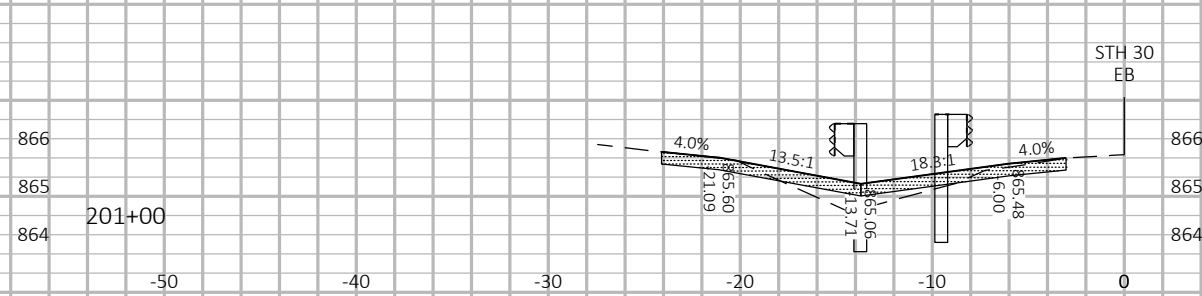
ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENC 65
FHWA	

DIVISIONS	STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		
				Cut	Unusable Material	Fill	Cut	Unusable Material	Fill	Cut 1.00	Fill 1.25	Mass Ordinate
							Note 1	Note 2	Note 3	Note 1		Note 8
1	200+10	20010.00	0.00	4.85	0.00	0.64	0	0	0	0	0	0
	200+37.96	20037.96	27.96	4.97	0.00	0.93	5	0	1	5	1	-1
	200+69.82	20069.82	31.86	5.13	0.00	3.21	6	0	2	11	4	-4
	201+00	20100.00	30.18	5.27	0.00	4.78	6	0	4	17	10	-10
	201+63	20163.00	63.00	5.51	0.00	5.49	13	0	12	29	25	-25
	201+69	20169.00	6.00	5.53	0.00	4.84	1	0	1	31	26	-26
	202+00	20200.00	31.00	5.70	0.00	4.95	6	0	6	37	33	-33
	203+00	20300.00	100.00	7.83	0.00	0.14	25	0	9	62	45	-45
	204+00	20400.00	100.00	6.84	0.00	3.37	27	0	6	89	53	-53
	205+00	20500.00	100.00	6.63	0.00	4.26	25	0	14	114	71	-71
	205+21	20521.00	21.00	6.73	0.00	7.57	5	0	5	119	76	-76
	206+00	20600.00	79.00	6.86	0.00	7.50	20	0	22	139	104	-104
	206+43	20643.00	43.00	6.87	0.00	9.81	11	0	14	150	121	-121
	207+00	20700.00	57.00	6.77	0.00	10.74	14	0	22	165	148	-148
	207+84	20784.00	84.00	6.78	0.00	3.85	21	0	23	186	177	-177
2	210+72	21072.00	0.00	6.61	6.61	1.95	0	0	0	0	0	0
	211+00	21100.00	28.00	6.62	6.62	1.77	7	7	2	7	2	-2
	212+00	21200.00	100.00	6.13	6.13	3.99	24	24	11	30	16	-16
	213+00	21300.00	100.00	6.72	6.72	11.90	24	24	29	54	53	-53
	214+00	21400.00	100.00	6.75	6.75	8.98	25	25	39	79	101	-101
	215+00	21500.00	100.00	6.76	6.76	12.59	25	25	40	104	151	-151
	216+00	21600.00	100.00	6.75	6.75	10.08	25	25	42	129	203	-203
	217+00	21700.00	100.00	6.73	6.73	16.68	25	25	50	154	265	-265
	218+00	21800.00	100.00	6.68	6.68	14.36	25	25	57	179	337	-337
	219+00	21900.00	100.00	6.65	6.65	11.79	25	25	48	204	398	-398
	220+00	22000.00	100.00	6.77	6.77	11.11	25	25	42	229	451	-451
	221+00	22100.00	100.00	6.69	6.69	11.54	25	25	42	254	503	-503
	222+00	22200.00	100.00	6.66	6.66	14.53	25	25	48	278	563	-563
	223+00	22300.00	100.00	6.71	6.71	7.59	25	25	41	303	615	-615
	223+70	22370.00	70.00	4.27	4.27	2.17	14	14	13	317	630	-630
3	229+55	22955.00	0.00	5.98	5.98	1.54	0	0	0	0	0	0
	230+00	23000.00	45.00	6.71	6.71	12.80	11	11	12	11	15	-15
	231+00	23100.00	100.00	6.70	6.70	18.13	25	25	57	35	87	-87
	232+00	23200.00	100.00	6.69	6.69	19.09	25	25	69	60	173	-173
	233+00	23300.00	100.00	6.72	6.72	15.26	25	25	64	85	252	-252
	234+00	23400.00	100.00	6.74	6.74	20.54	25	25	66	110	335	-335
	235+00	23500.00	100.00	6.71	6.71	19.04	25	25	73	135	427	-427
	236+00	23600.00	100.00	6.66	6.66	20.21	25	25	73	160	518	-518
	237+00	23700.00	100.00	6.64	6.64	21.70	25	25	78	184	615	-615
	238+00	23800.00	100.00	6.66	6.66	18.64	25	25	75	209	708	-708
	239+00	23900.00	100.00	6.66	6.66	17.37	25	25	67	234	791	-791
	240+00	24000.00	100.00	6.72	6.72	17.59	25	25	65	258	872	-872
	241+00	24100.00	100.00	6.78	6.78	19.41	25	25	69	283	958	-958
	242+00	24200.00	100.00	6.77	6.77	19.72	25	25	72	308	1,048	-1,048
	243+00	24300.00	100.00	6.78	6.78	21.99	25	25	77	334	1,145	-1,145
	244+00	24400.00	100.00	6.79	6.79	19.91	25	25	78	359	1,242	-1,242
	244+70	24470.00	70.00	6.77	6.77	1.20	18	18	27	376	1,276	-1,276

DIVISIONS	STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		
				Cut	Unusable Material	Fill	Cut	Unusable Material	Fill	Cut 1.00 Note 1	Expanded Fill 1.25	Mass Ordinate
							Note 1	Note 2	Note 3			Note 8
4	248+40	24840.00	0.00	6.02	6.02	0.66	0	0	0	0	0	0
	249+00	24900.00	60.00	6.76	6.76	13.17	14	14	15	14	19	-19
	250+00	25000.00	100.00	6.76	6.76	10.91	25	25	45	39	75	-75
	251+00	25100.00	100.00	6.75	6.75	23.41	25	25	64	64	154	-154
	252+00	25200.00	100.00	6.71	6.71	11.33	25	25	64	89	235	-235
	253+00	25300.00	100.00	6.69	6.69	13.49	25	25	46	114	292	-292
	254+00	25400.00	100.00	6.64	6.64	11.33	25	25	46	139	350	-350
	255+00	25500.00	100.00	6.60	6.60	15.16	25	25	49	163	411	-411
	256+00	25600.00	100.00	6.64	6.64	15.34	25	25	56	188	482	-482
	257+00	25700.00	100.00	6.65	6.65	10.90	25	25	49	212	542	-542
	258+00	25800.00	100.00	6.57	6.57	8.39	24	24	36	237	587	-587
	259+00	25900.00	100.00	6.53	6.53	10.76	24	24	35	261	631	-631
	260+00	26000.00	100.00	6.55	6.55	8.76	24	24	36	285	677	-677
	261+00	26100.00	100.00	6.51	6.51	14.63	24	24	43	309	731	-731
	262+00	26200.00	100.00	6.04	6.04	13.36	23	23	52	333	796	-796
	263+00	26300.00	100.00	6.52	6.52	9.62	23	23	43	356	849	-849
	264+00	26400.00	100.00	6.50	6.50	11.65	24	24	39	380	898	-898
	265+00	26500.00	100.00	6.51	6.51	8.55	24	24	37	404	945	-945
	266+00	26600.00	100.00	6.52	6.52	4.63	24	24	24	428	975	-975
	266+45	26645.00	45.00	6.53	6.53	1.76	11	11	5	439	982	-982
	267+15	26715.00	70.00	6.40	6.40	9.58	17	17	15	456	1,000	-1,000
5	268+00	26800.00	0.00	6.53	6.53	4.29	0	0	0	0	0	0
	269+00	26900.00	100.00	6.54	6.54	7.75	24	24	22	24	28	-28
	269+93.62	26993.62	93.62	6.54	6.54	7.43	23	23	26	47	61	-61
	270+00	27000.00	6.38	6.55	6.55	7.53	2	2	2	48	63	-63
	271+00	27100.00	100.00	6.71	6.71	5.22	25	25	24	73	93	-93
	272+00	27200.00	100.00	7.07	7.07	12.77	26	26	33	98	134	-134
	273+00	27300.00	100.00	7.71	7.71	13.22	27	27	48	126	194	-194
	274+00	27400.00	100.00	8.51	8.51	17.46	30	30	57	156	265	-265
	275+00	27500.00	100.00	9.48	9.48	25.23	33	33	79	189	364	-364
	276+00	27600.00	100.00	7.90	7.90	13.59	32	32	72	221	454	-454
	277+00	27700.00	100.00	8.90	8.90	19.12	31	31	61	253	530	-530
	277+76.6	27776.60	76.60	9.43	9.43	21.51	26	26	58	279	602	-602
	278+00	27800.00	23.40	9.84	9.84	22.44	8	8	19	287	626	-626
	279+00	27900.00	100.00	7.04	7.04	29.39	26	26	97	313	747	-747
	280+00	28000.00	100.00	5.46	5.46	30.41	23	23	111	336	886	-886
	281+00	28100.00	100.00	5.89	5.89	28.41	21	21	109	357	1,022	-1,022
	282+00	28200.00	100.00	6.30	6.30	30.10	23	23	108	380	1,157	-1,157
	283+00	28300.00	100.00	7.10	7.10	28.76	25	25	109	405	1,294	-1,294
	284+00	28400.00	100.00	6.72	6.72	25.03	26	26	100	430	1,418	-1,418
	285+00	28500.00	100.00	6.12	6.12	33.87	24	24	109	454	1,554	-1,554
	285+05	28505.00	5.00	5.90	5.90	32.81	1	1	6	455	1,562	-1,562
	286+00	28600.00	95.00	5.61	5.61	26.14	20	20	104	475	1,692	-1,692
	286+50	28650.00	50.00	4.35	4.35	2.72	9	9	27	484	1,725	-1,725



3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

68

E

FILE NAME : N:\PDS\C3D\54900030\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 090201

PLOT DATE : 1/16/2018 1:25 PM

PLOT BY : ANDERSON, SHAUN M

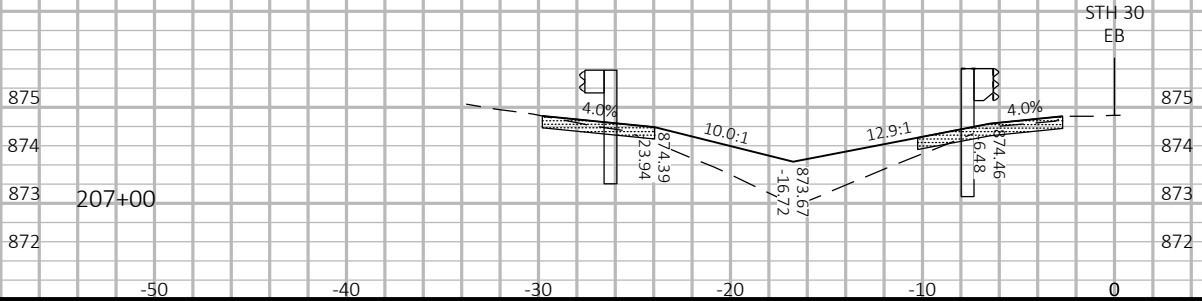
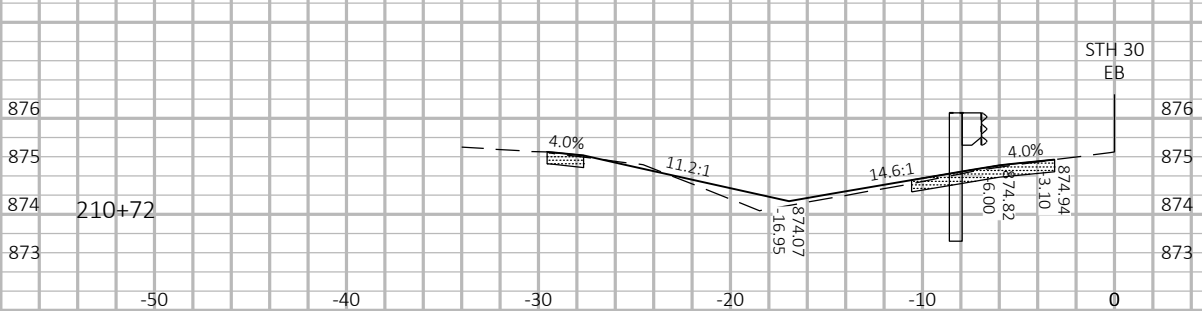
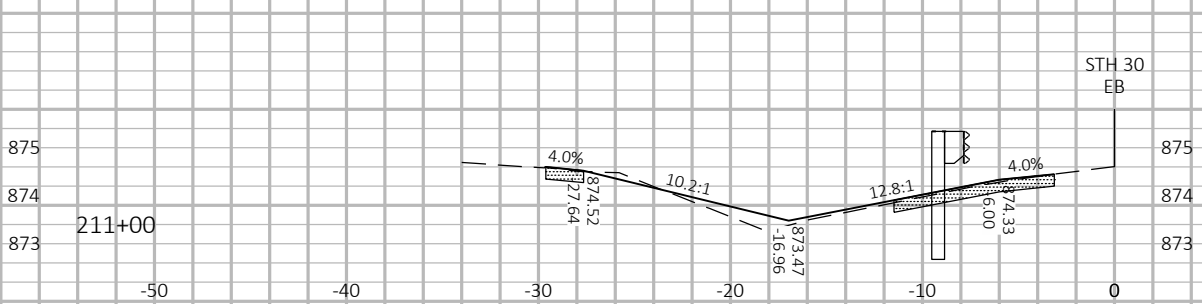
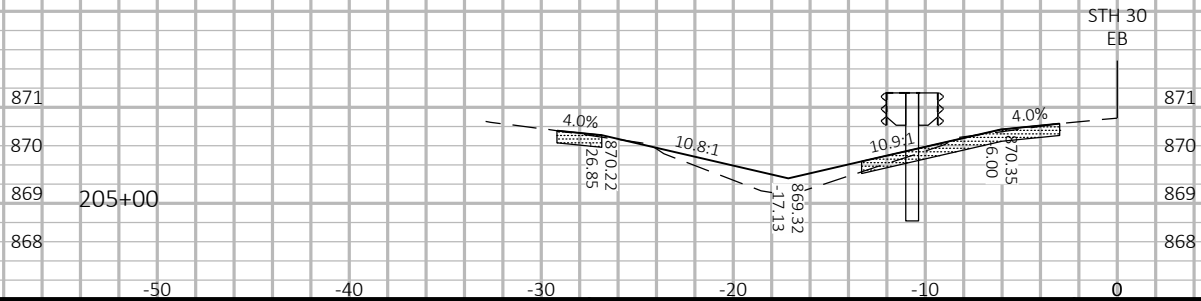
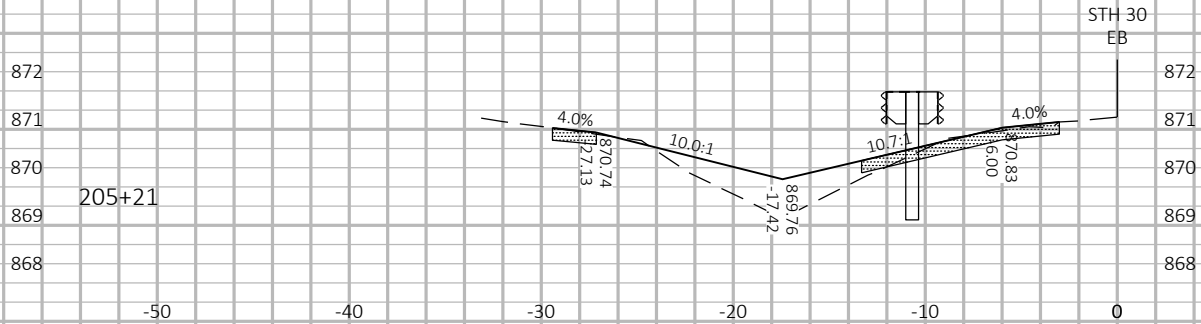
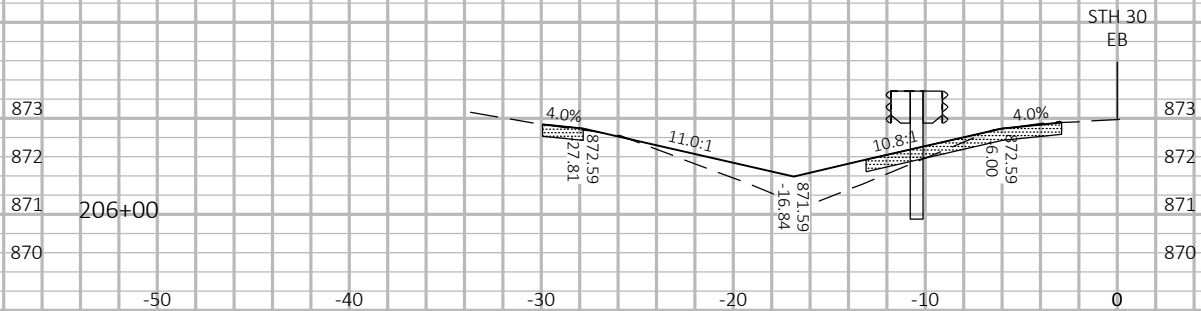
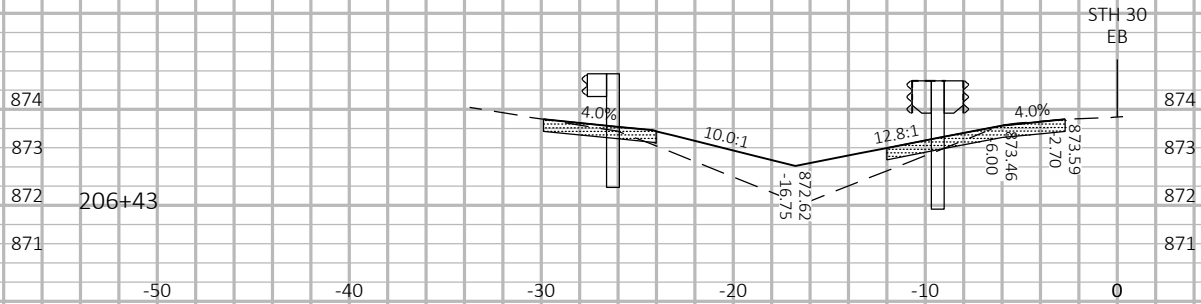
PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49



3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

69

E

FILE NAME : N:\PDS\C3D\54900030\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 090202

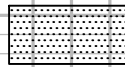
PLOT DATE : 1/16/2018 1:25 PM

PLOT BY : ANDERSON, SHAUN M

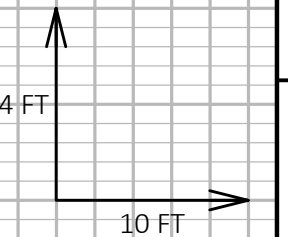
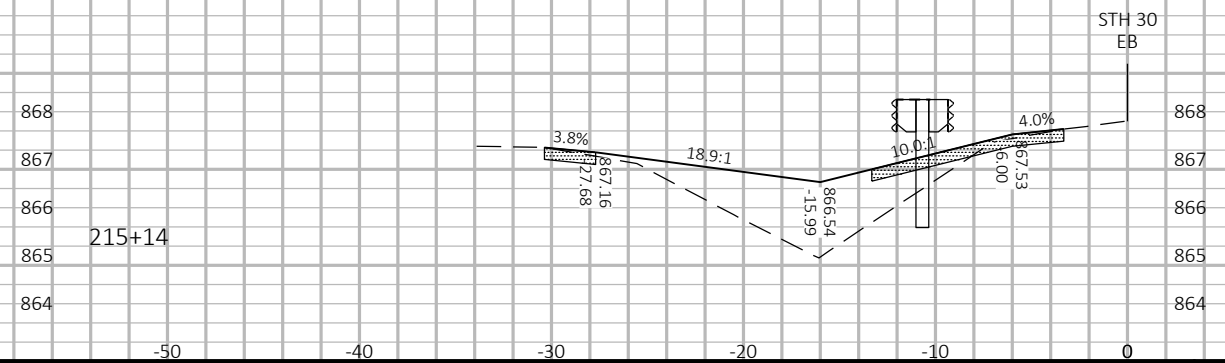
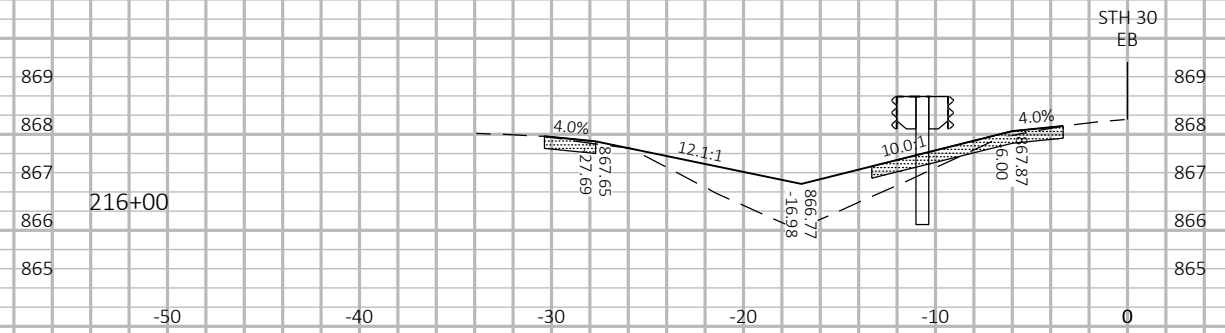
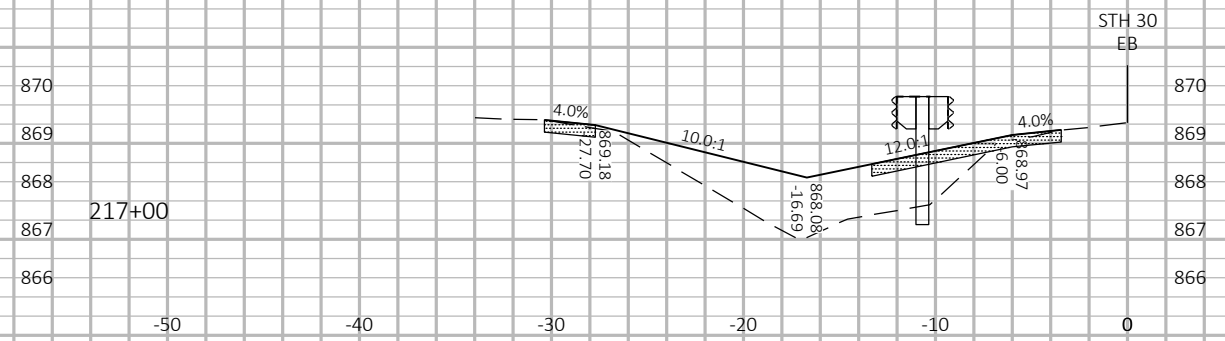
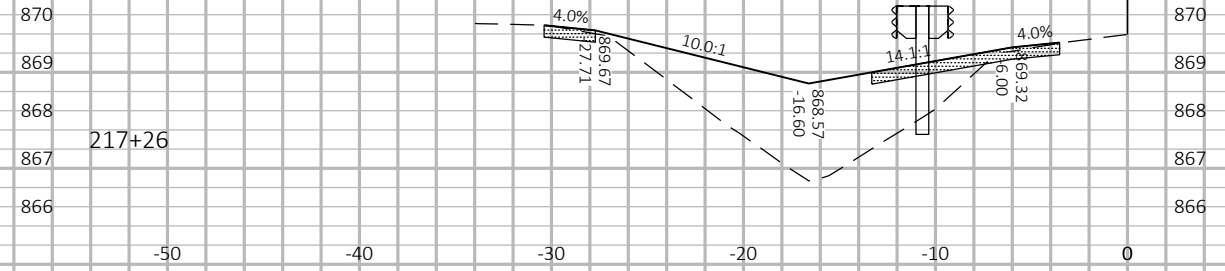
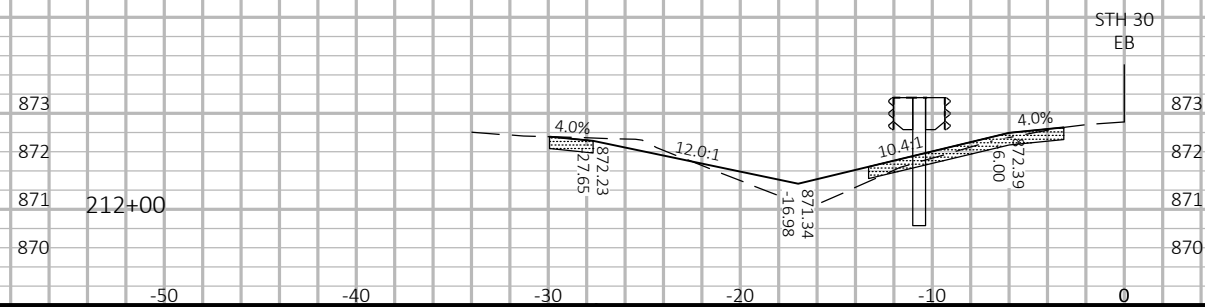
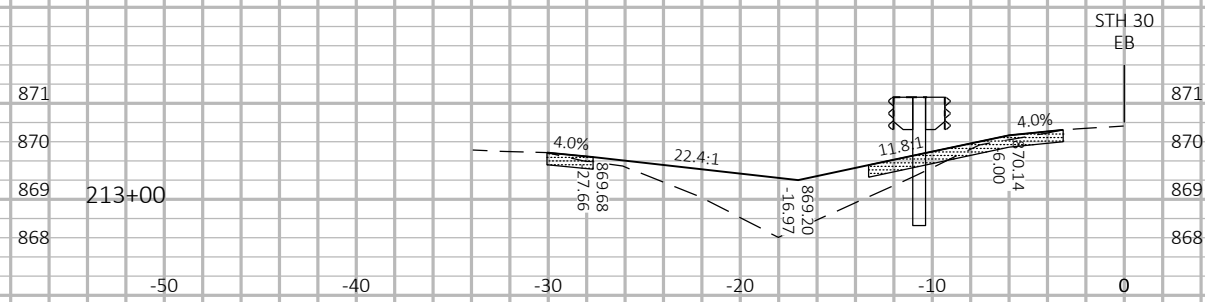
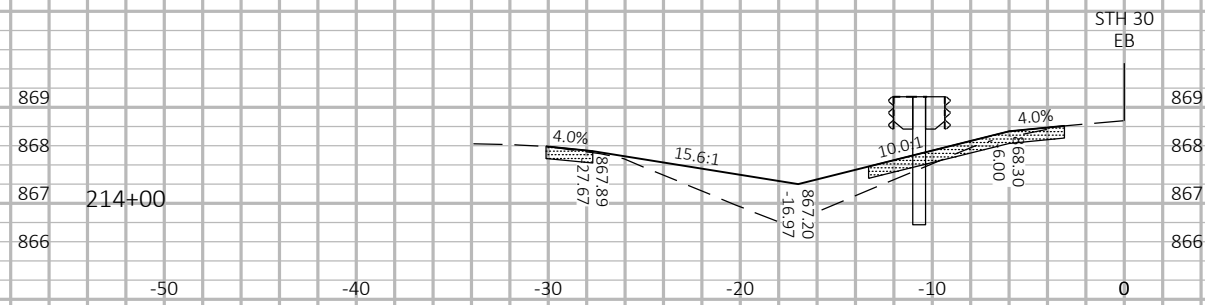
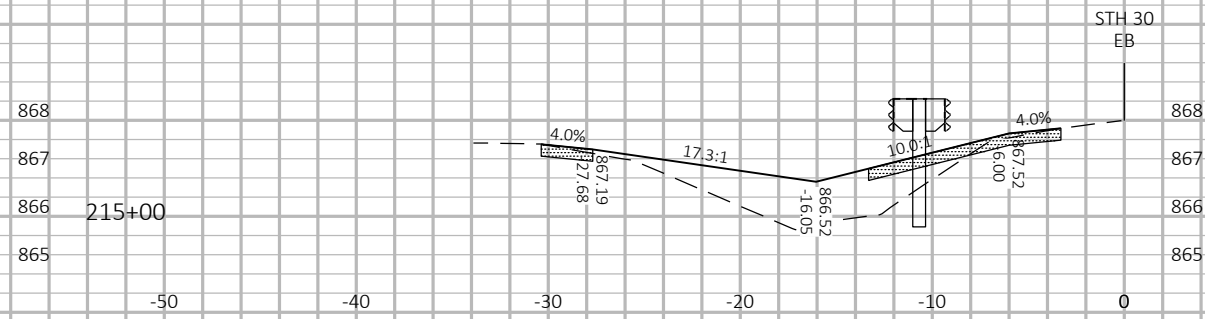
PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49



3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

70

E

FILE NAME : N:\PDS\C3D\54900030\SHETSPLAN\090201-XS.DWG
LAYOUT NAME - 090203

PLOT DATE : 1/16/2018 1:25 PM

PLOT BY : ANDERSON, SHAUN M

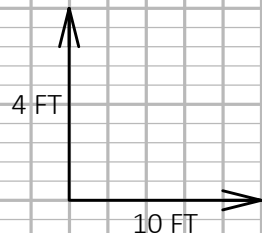
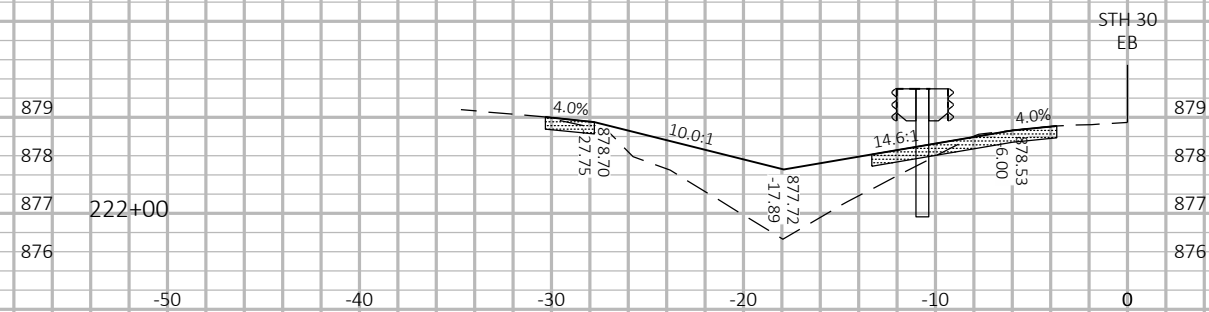
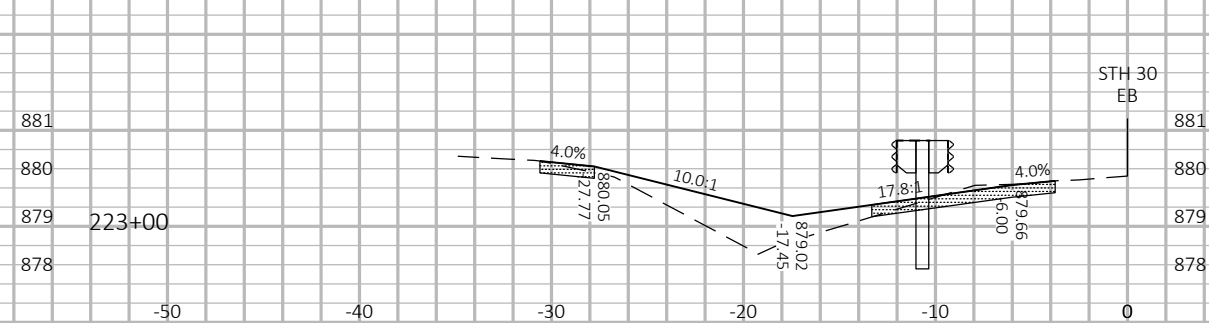
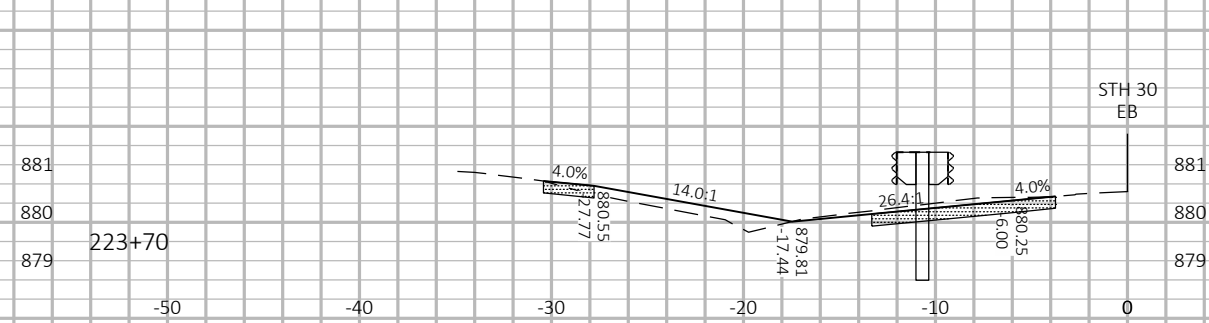
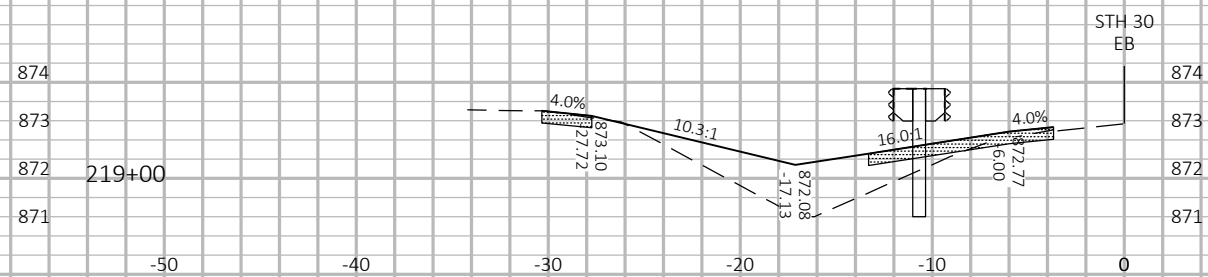
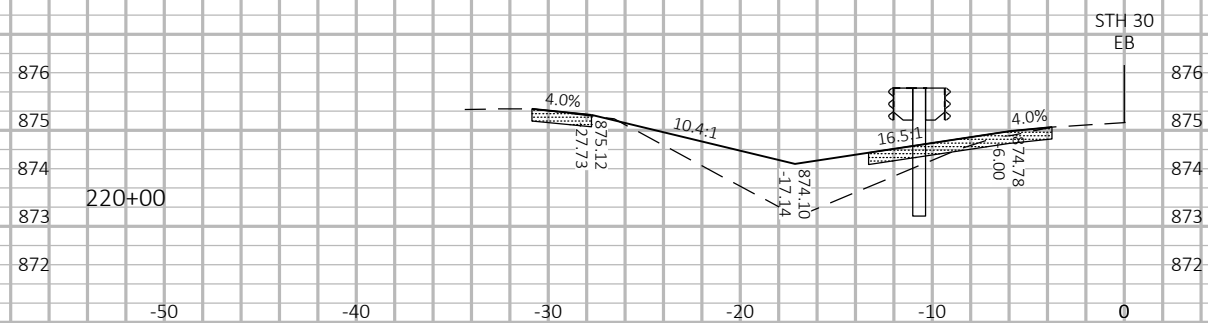
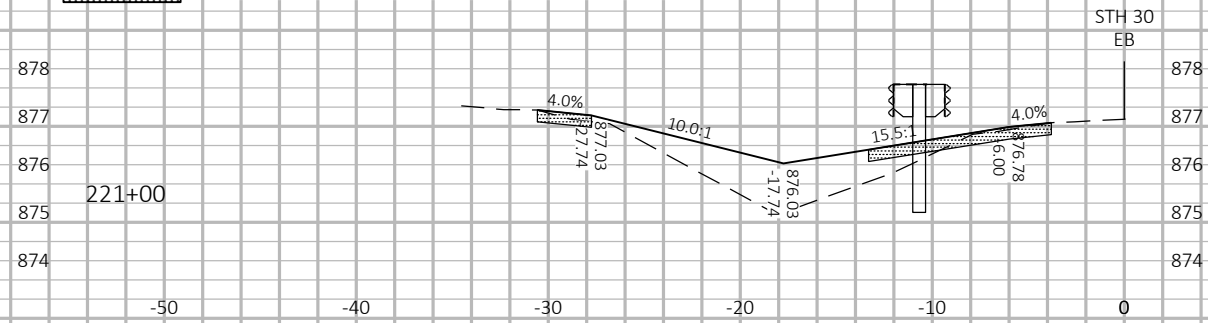
PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49



3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

71

E

FILE NAME : N:\PDS\C3D\54900030\SHEETS\PLAN\090201-XS.DWG
LAYOUT NAME - 090204

PLOT DATE : 1/16/2018 1:25 PM

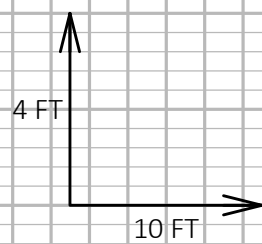
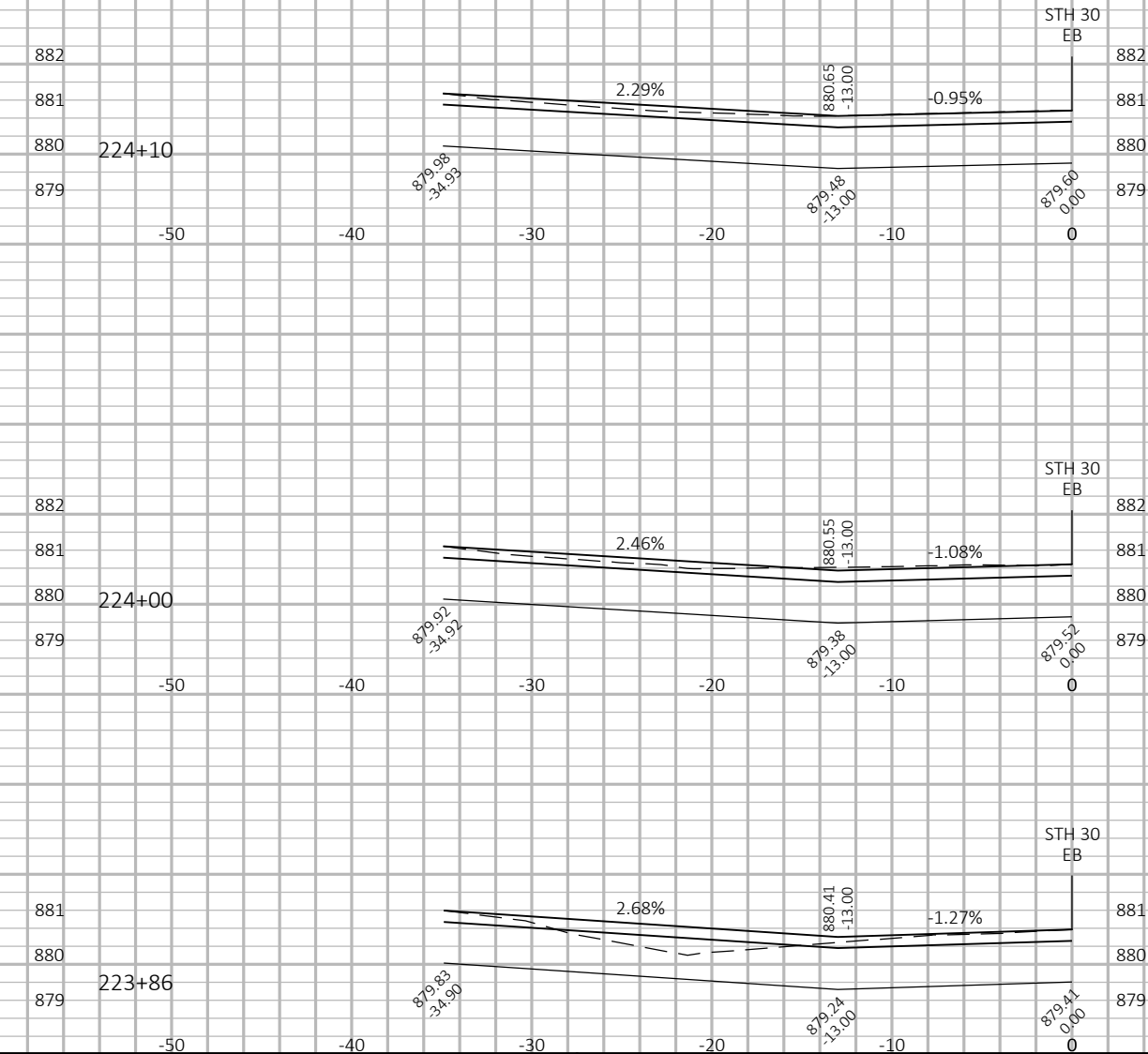
PLOT BY : ANDERSON, SHAUN M

PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORIZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49

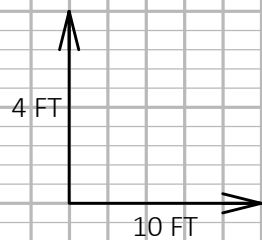
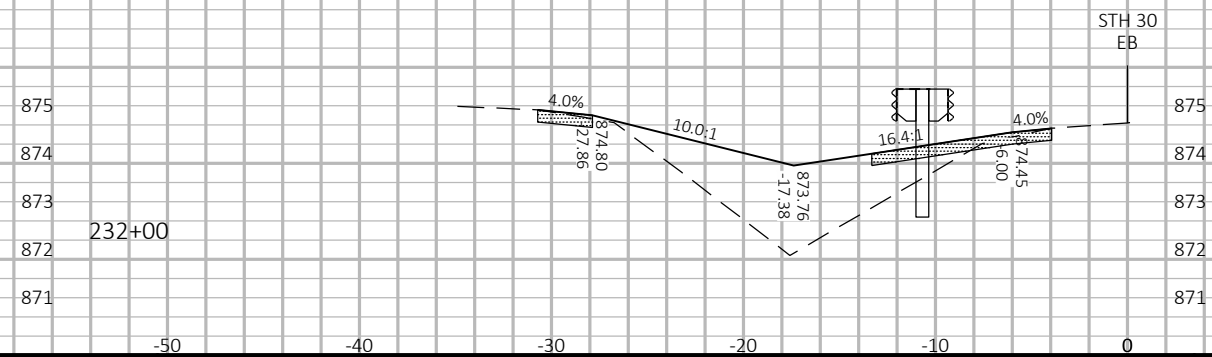
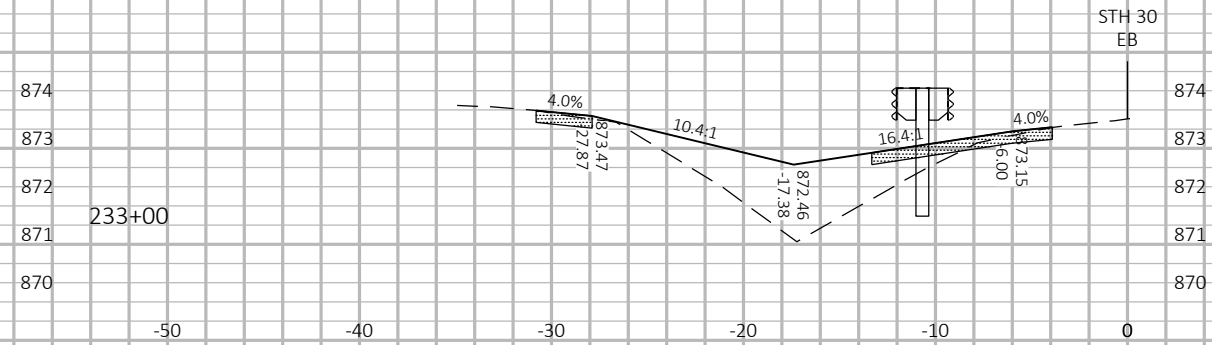
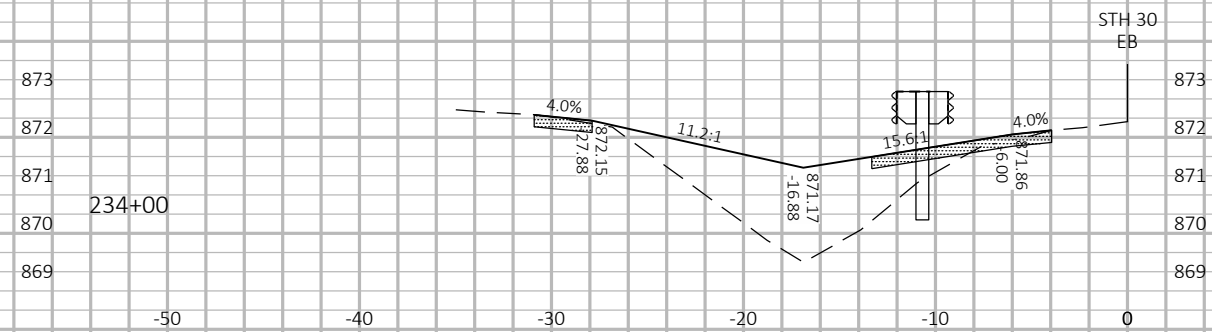
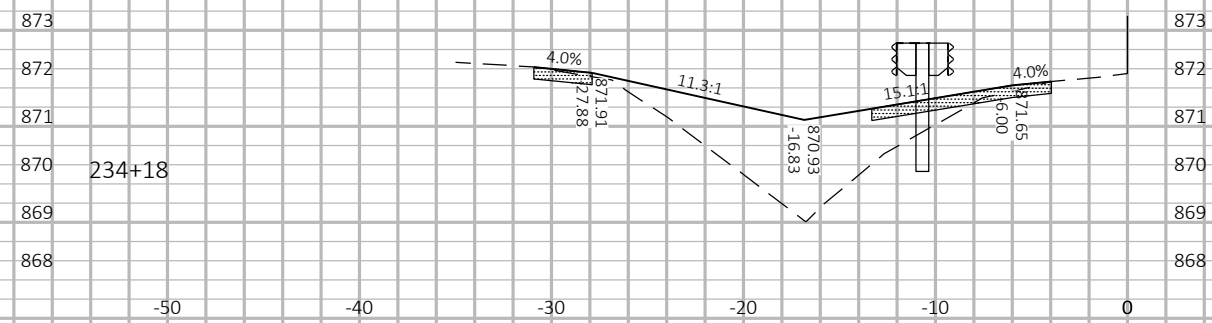
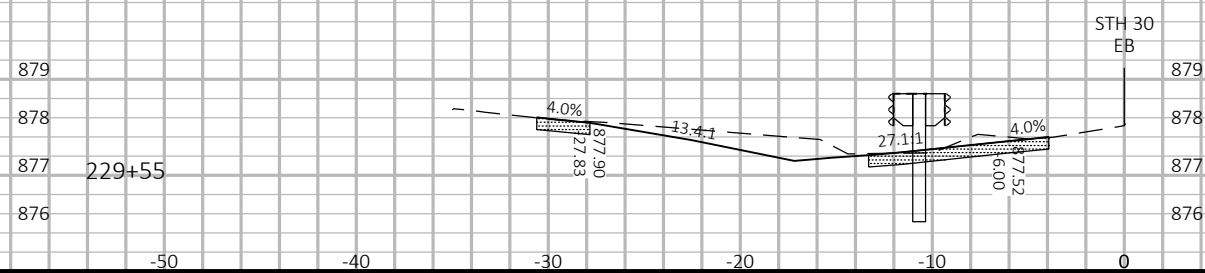
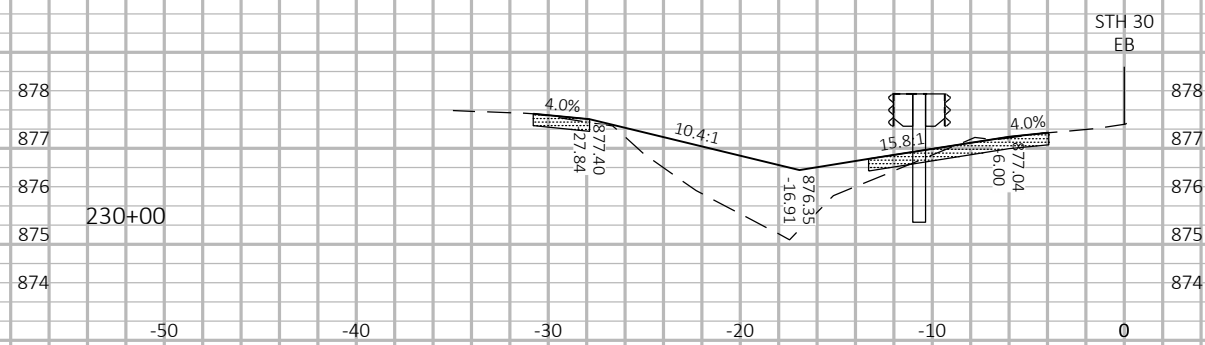
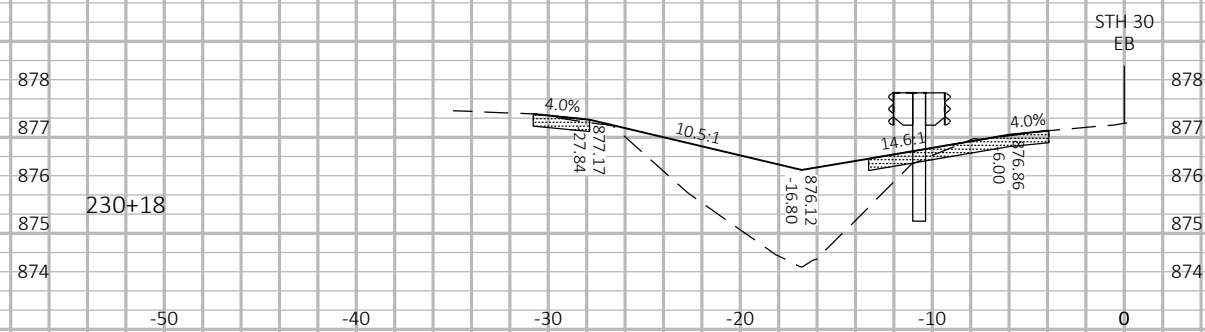
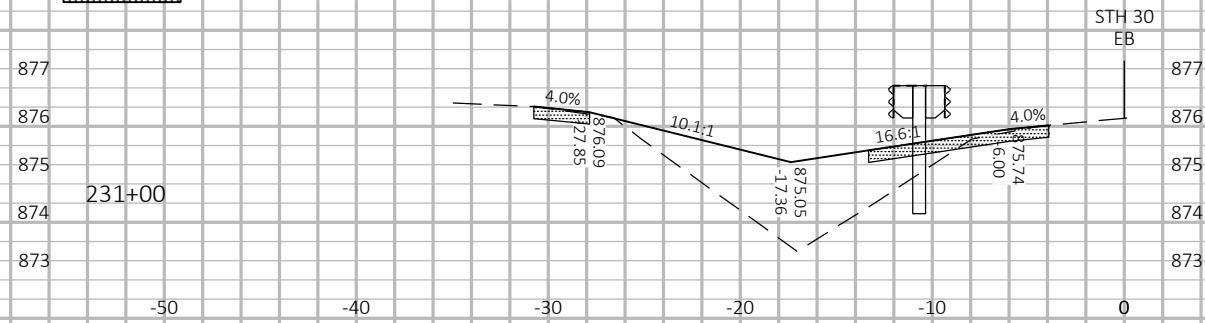
9



9



3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

73

E

FILE NAME : N:\PDS\C3D\54900030\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 090205

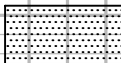
PLOT DATE : 1/16/2018 1:25 PM

PLOT BY : ANDERSON, SHAUN M

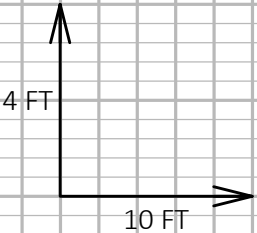
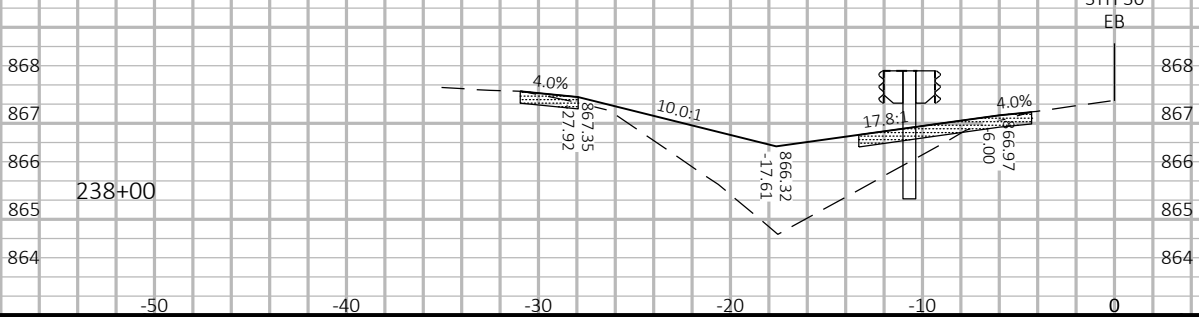
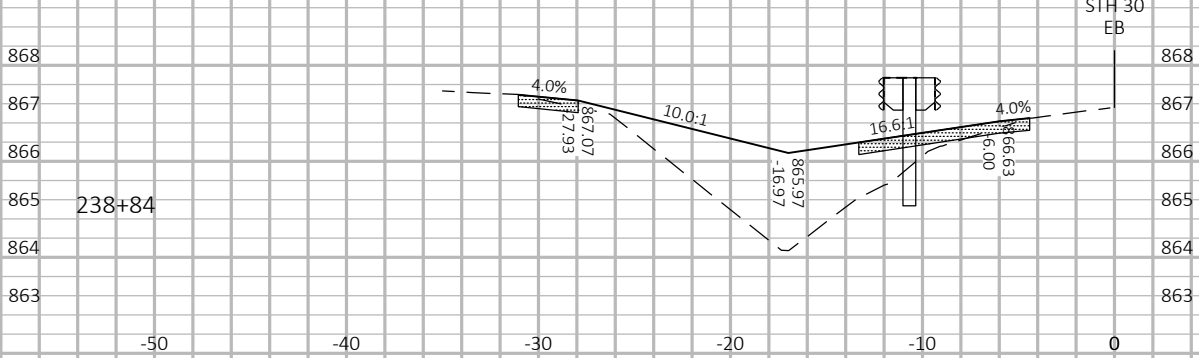
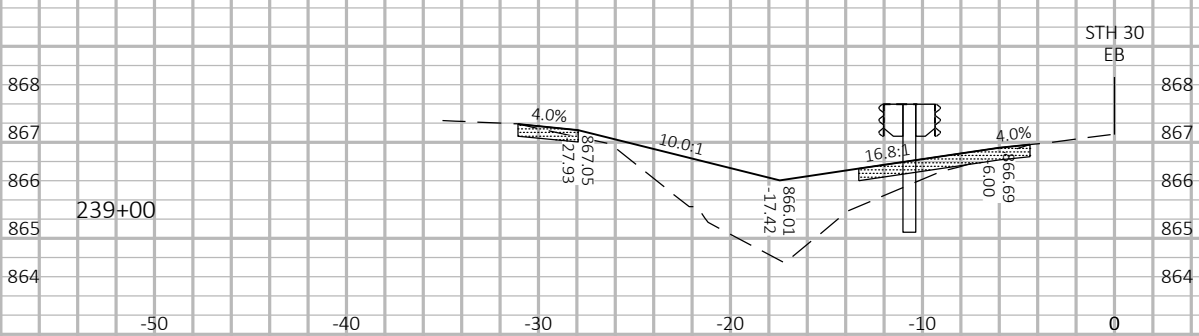
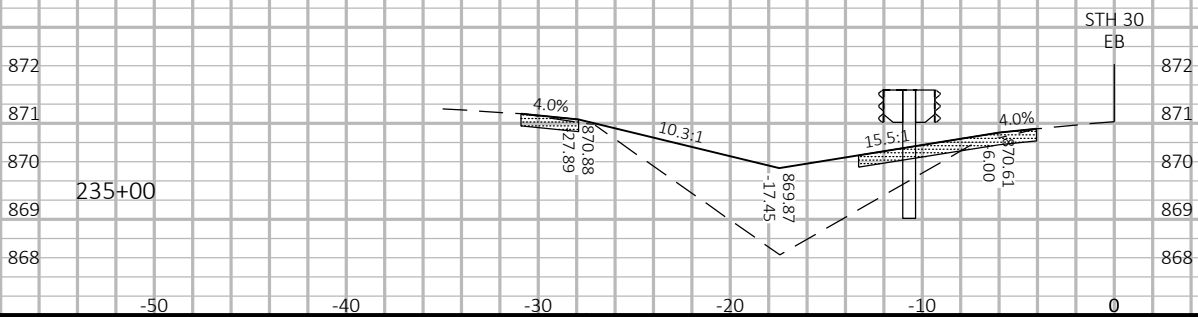
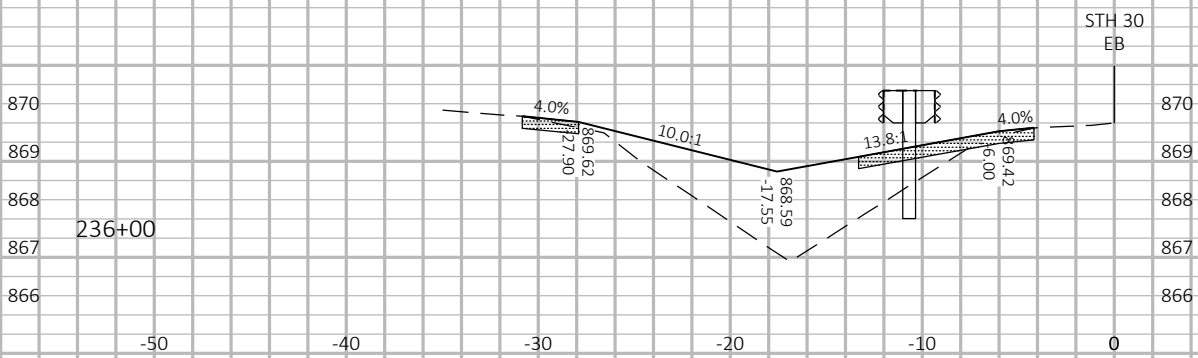
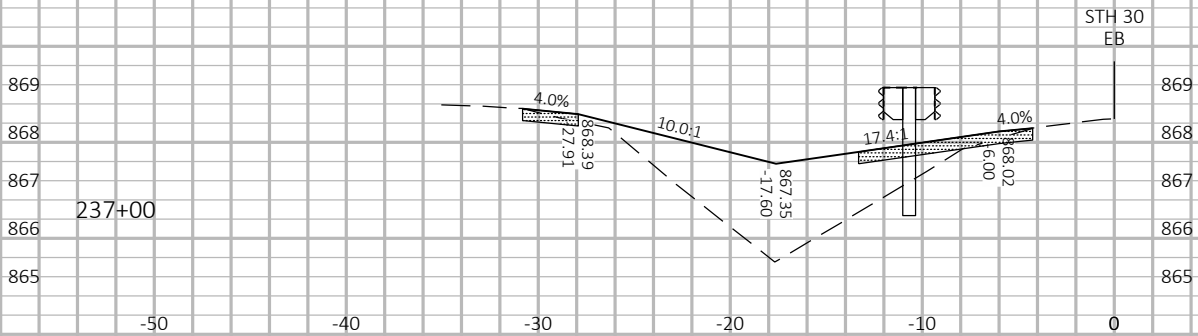
PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49

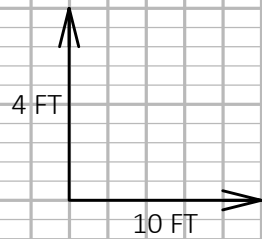
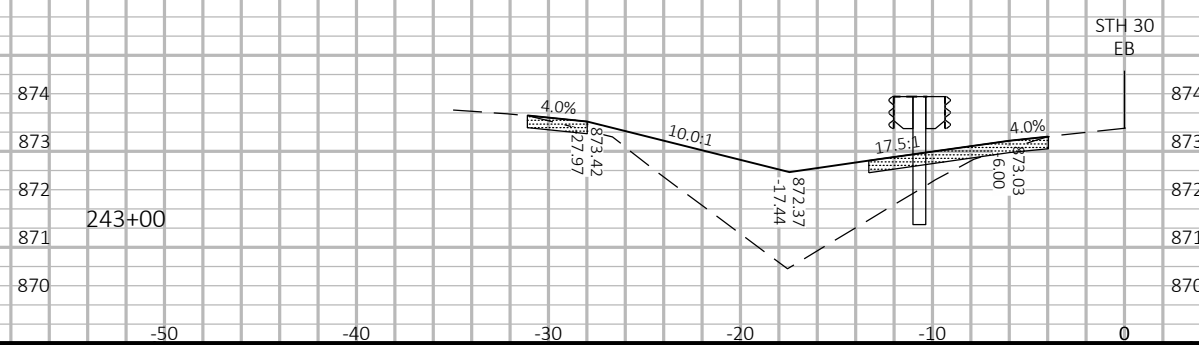
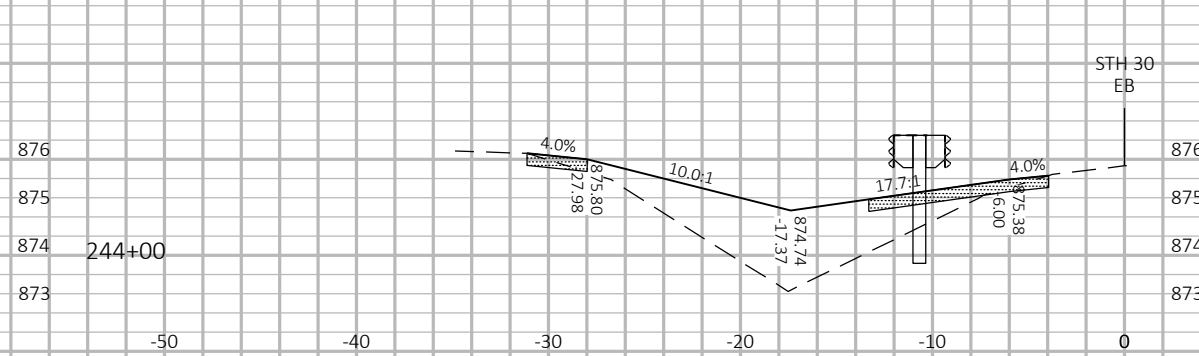
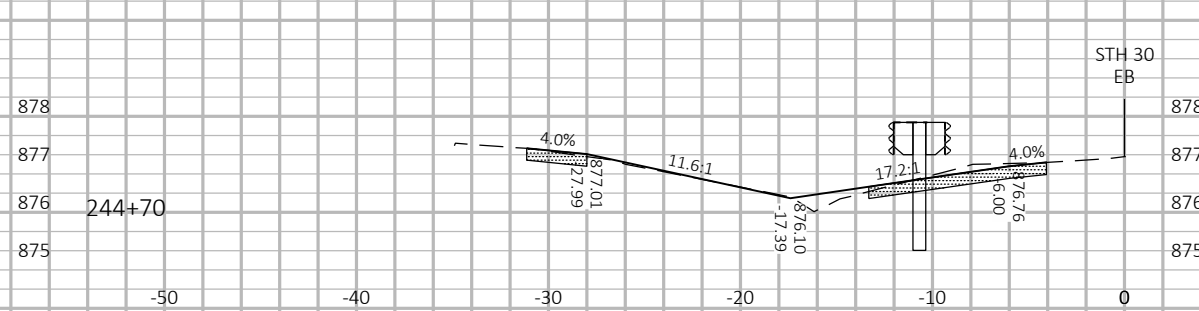
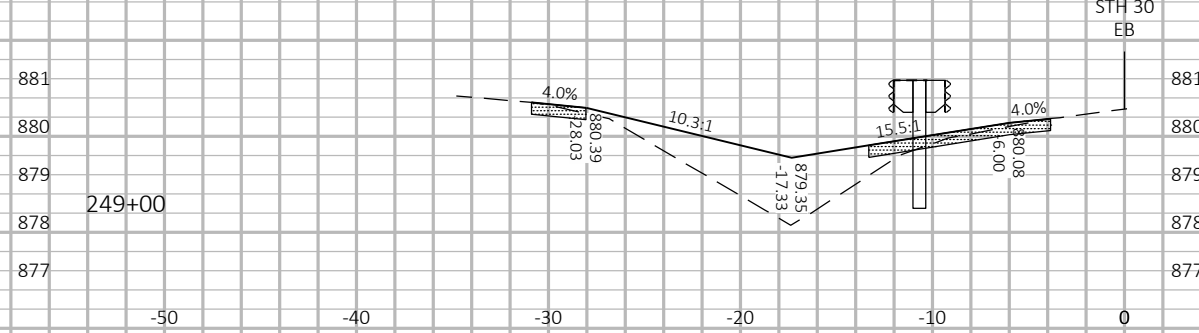
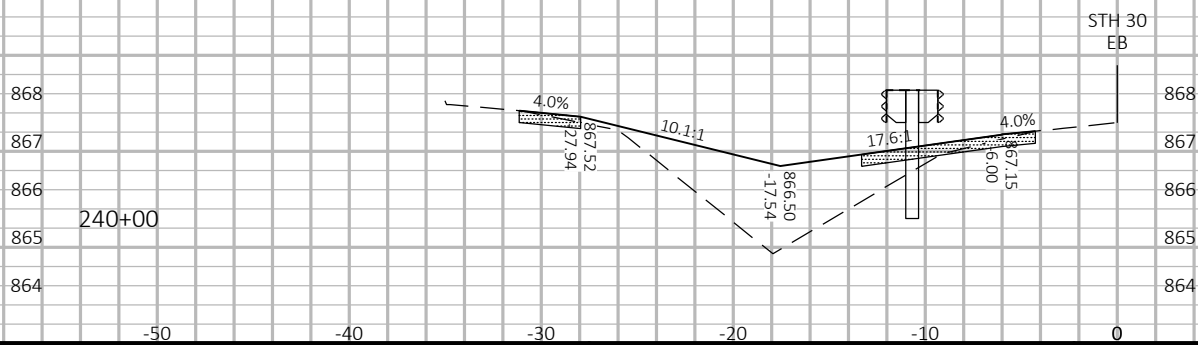
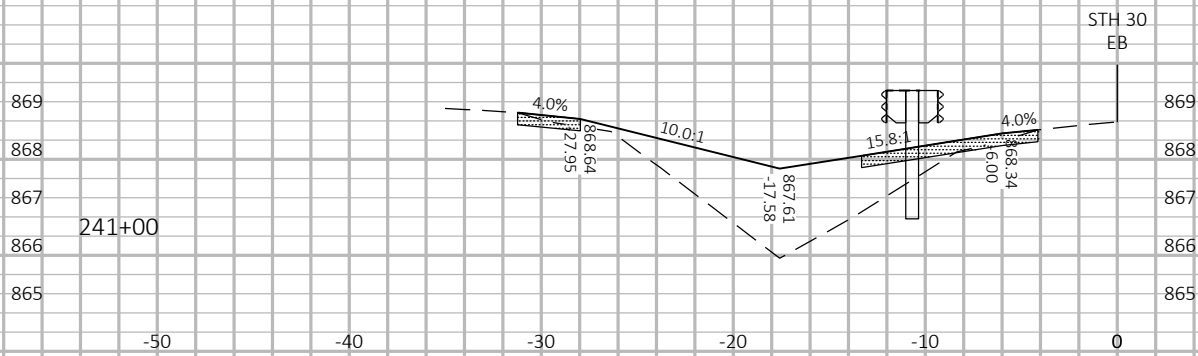
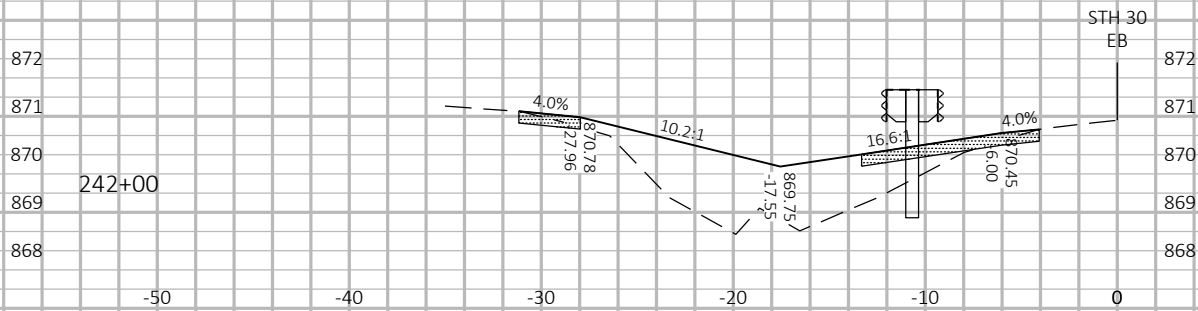
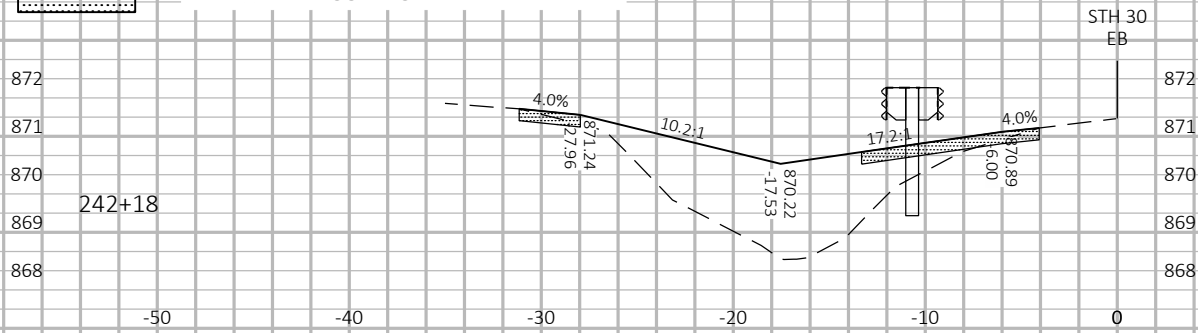


3/4" Base Aggeragate





3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

75

E

FILE NAME : N:\PDS\C3D\54900030\SHETSPLAN\090201-XS.DWG
LAYOUT NAME - 090207

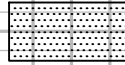
PLOT DATE : 1/16/2018 1:25 PM

PLOT BY : ANDERSON, SHAUN M

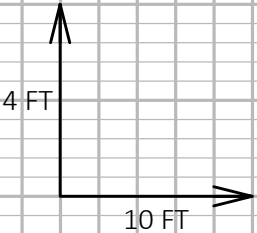
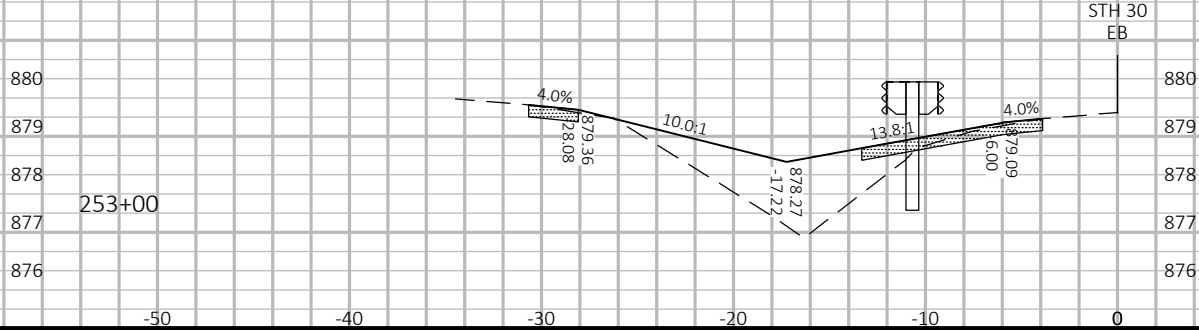
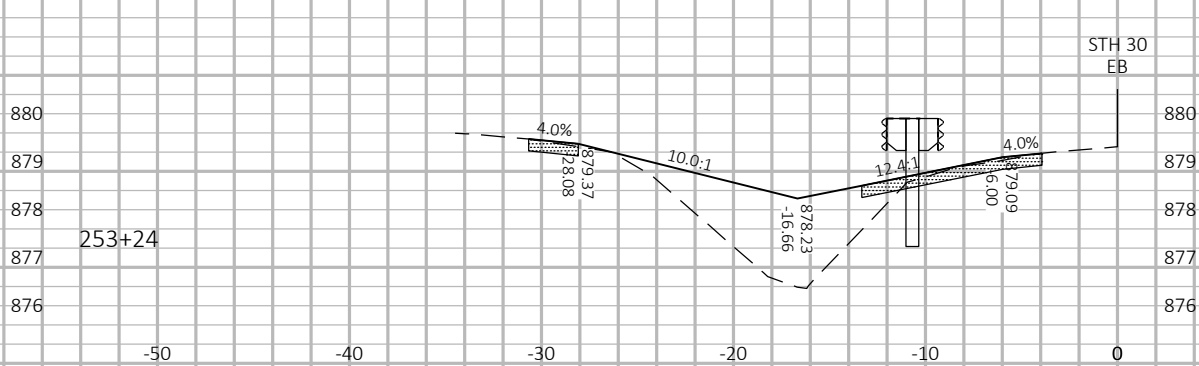
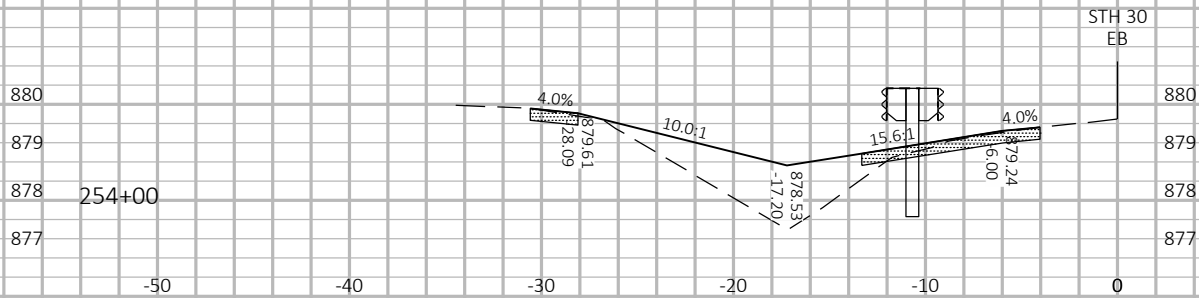
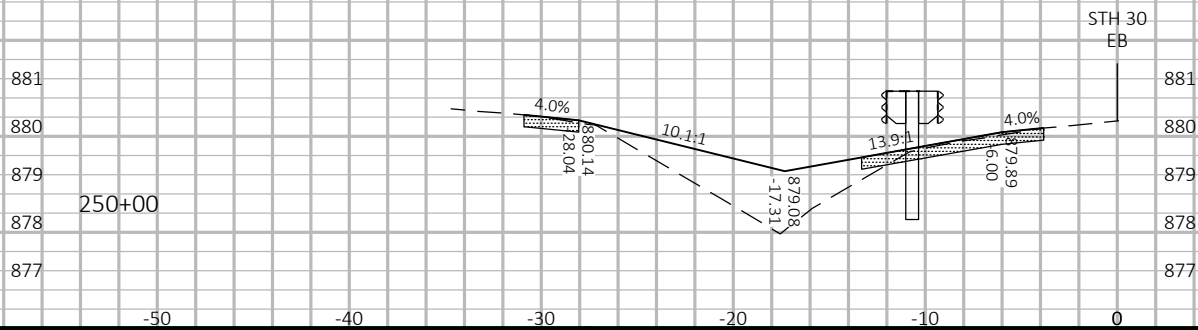
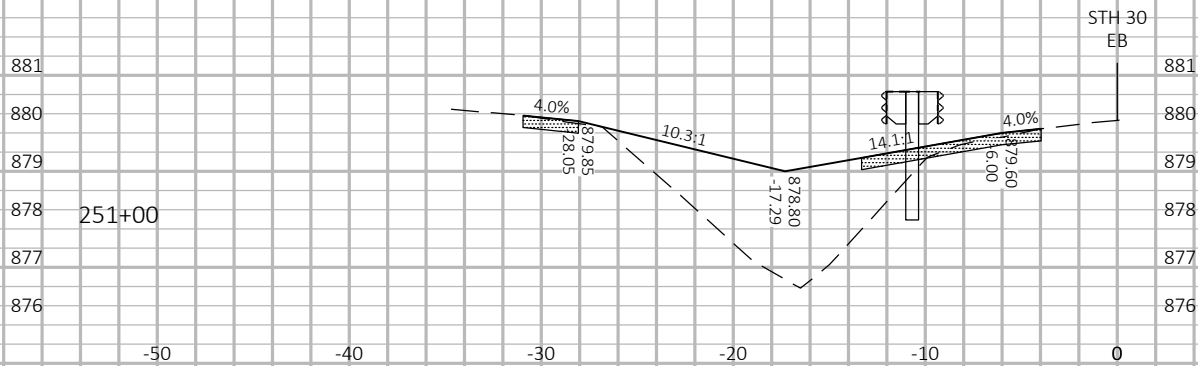
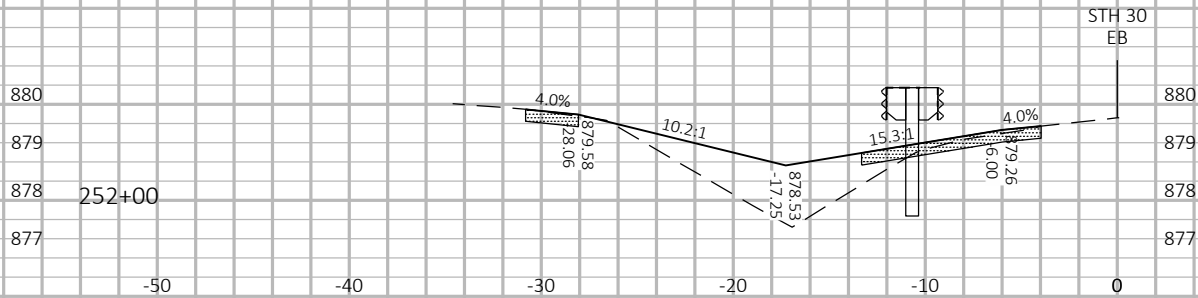
PLOT NAME :

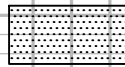
PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49

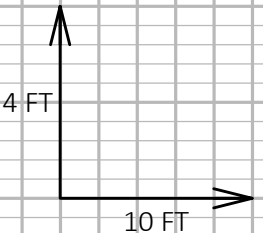
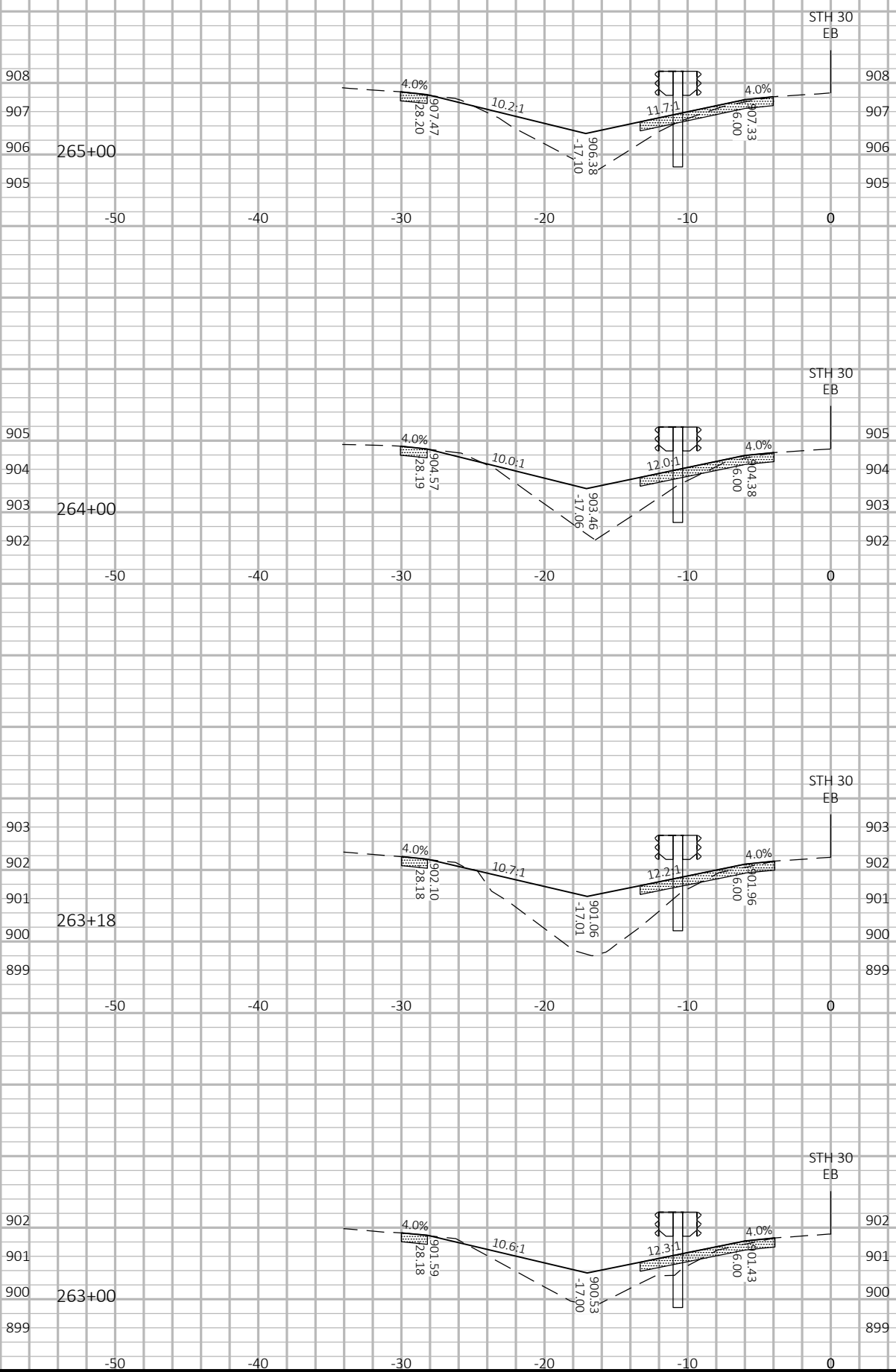
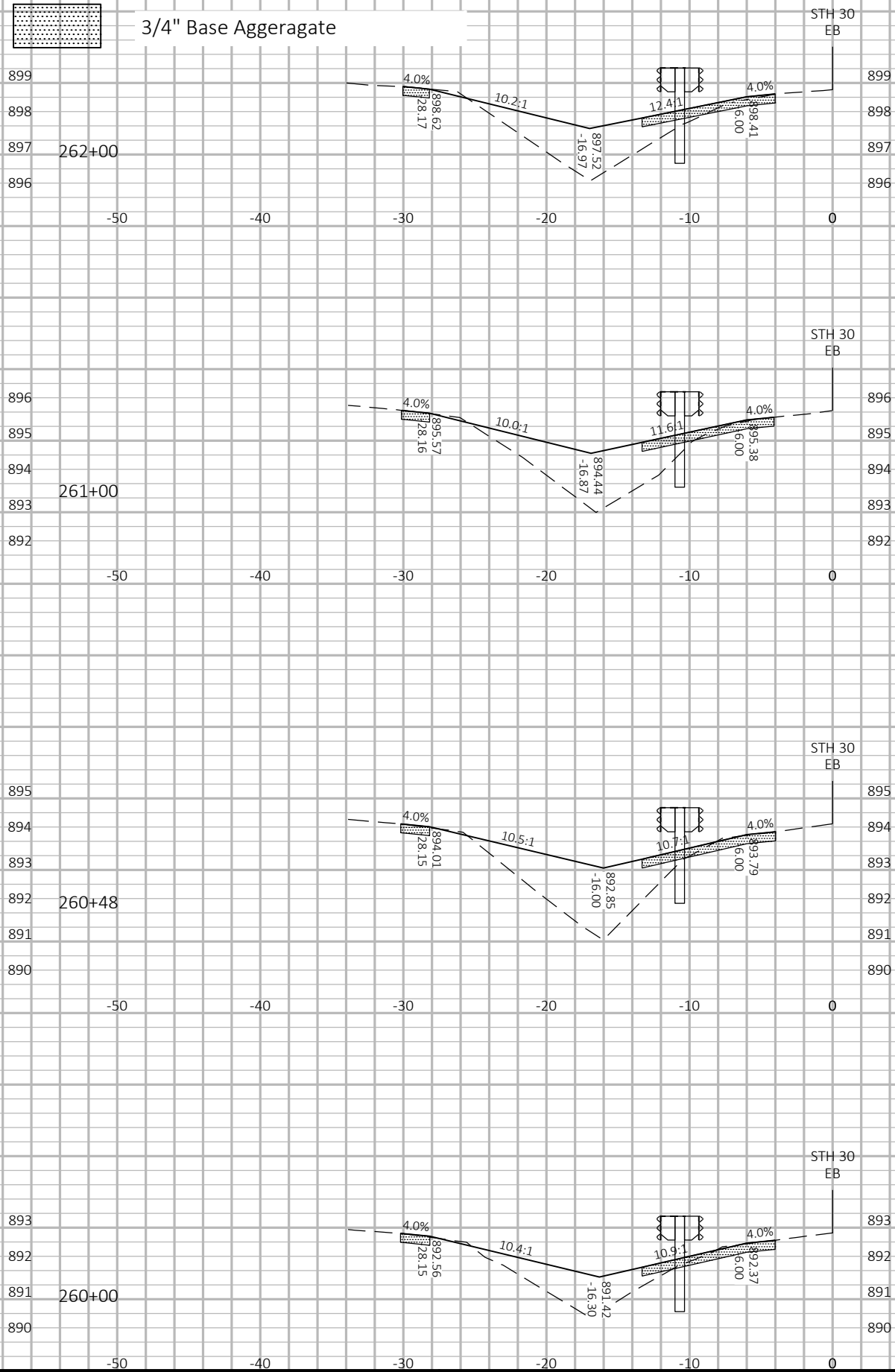


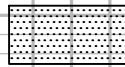
3/4" Base Aggeragate



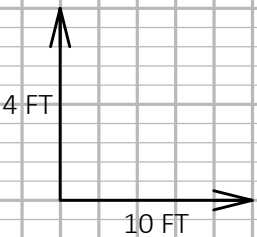
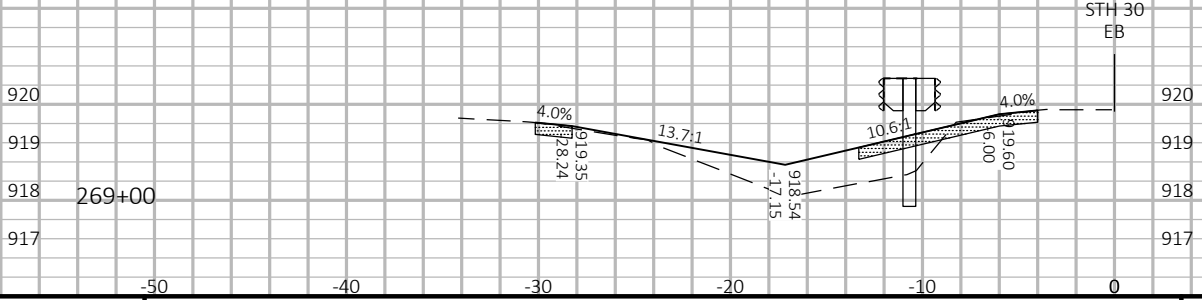
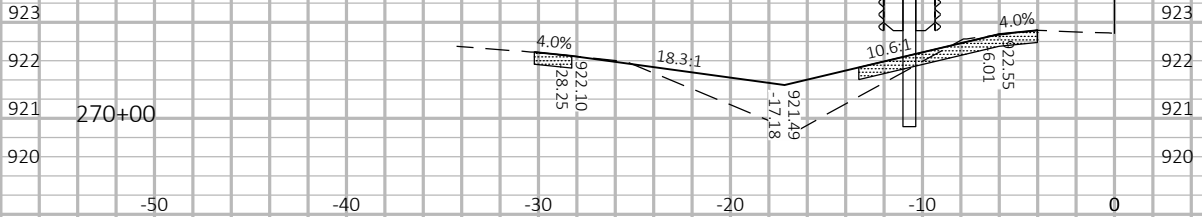
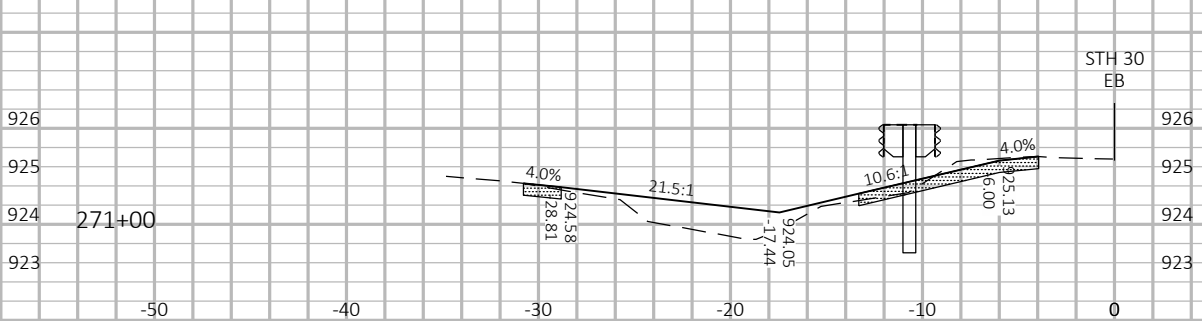
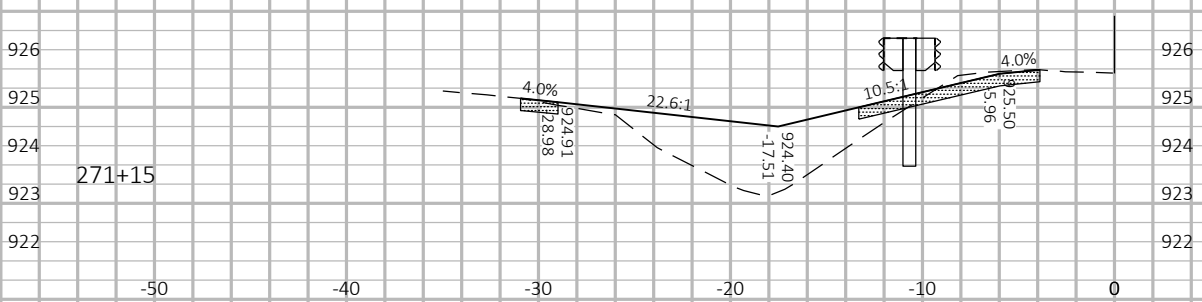
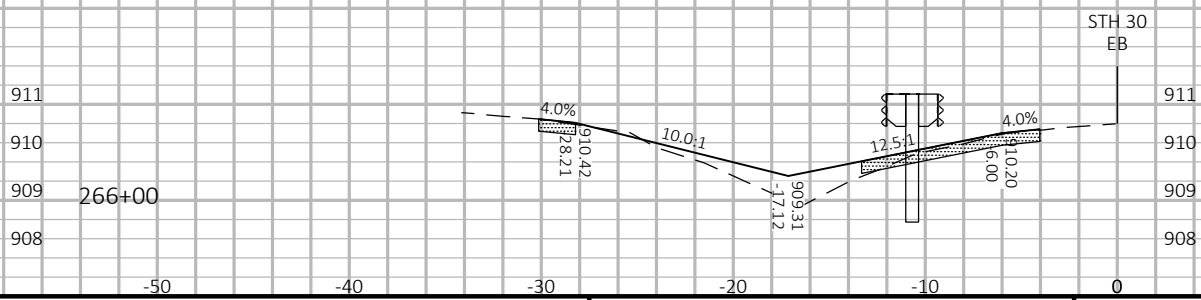
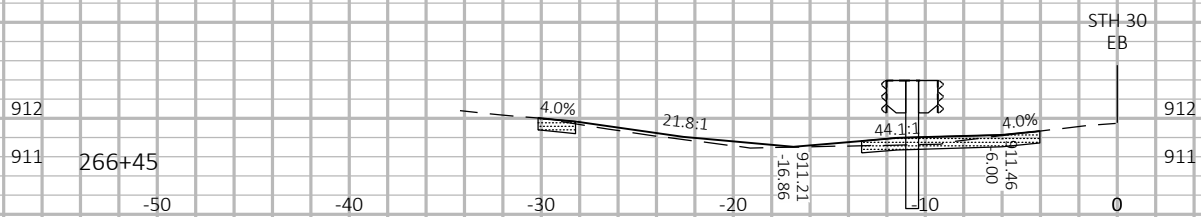
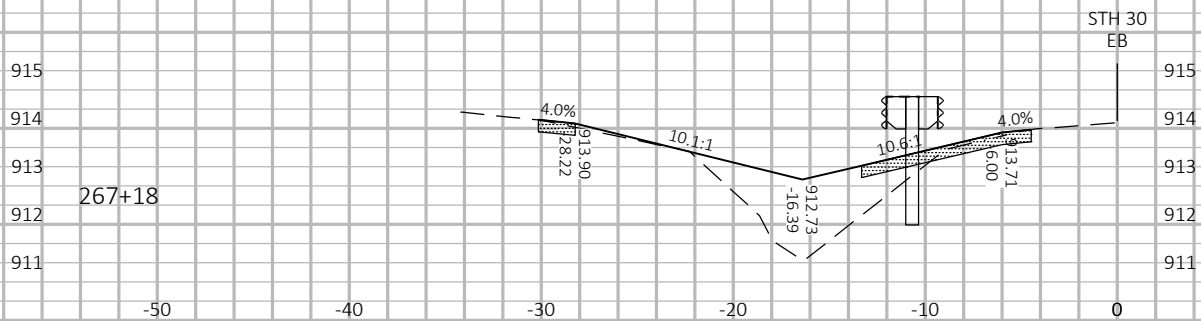
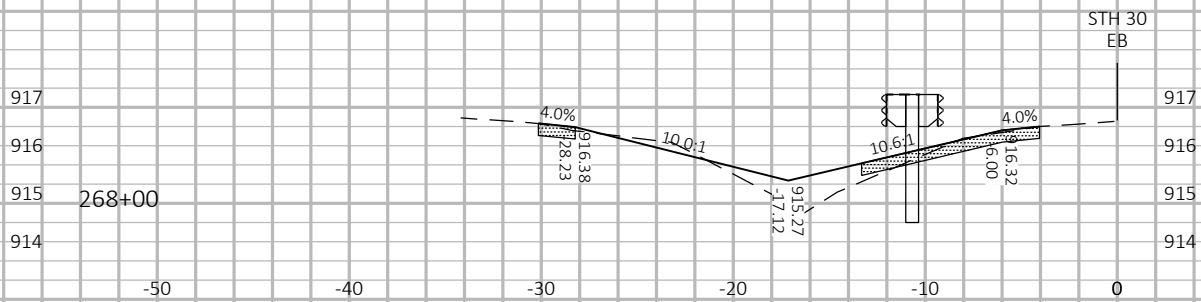


3/4" Base Aggeragate





3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

78

E

FILE NAME : N:\PDS\C3D\54900030\SHEETSPLAN\090201-XS.DWG
LAYOUT NAME - 090211

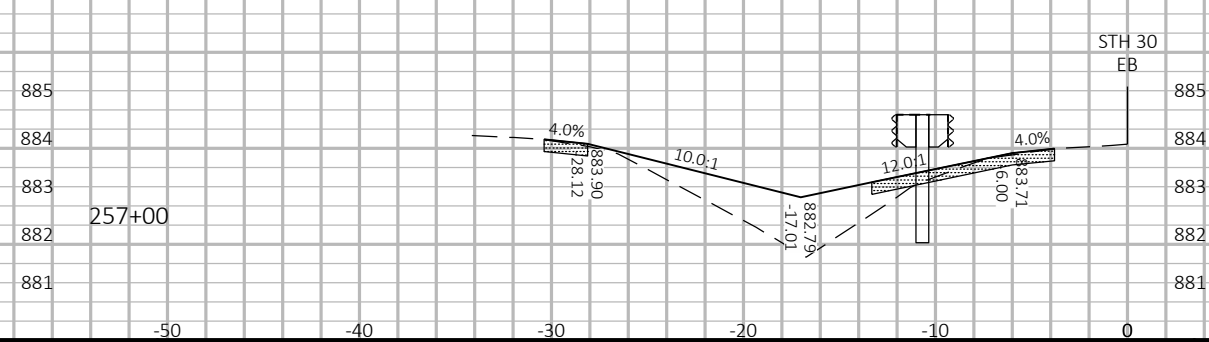
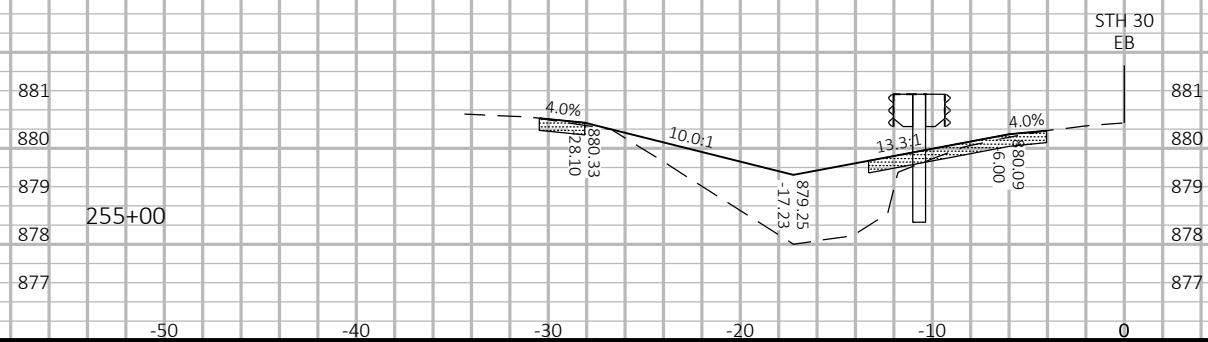
PLOT DATE : 1/16/2018 1:25 PM

PLOT BY : ANDERSON, SHAUN M

PLOT NAME :

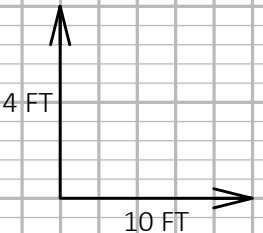
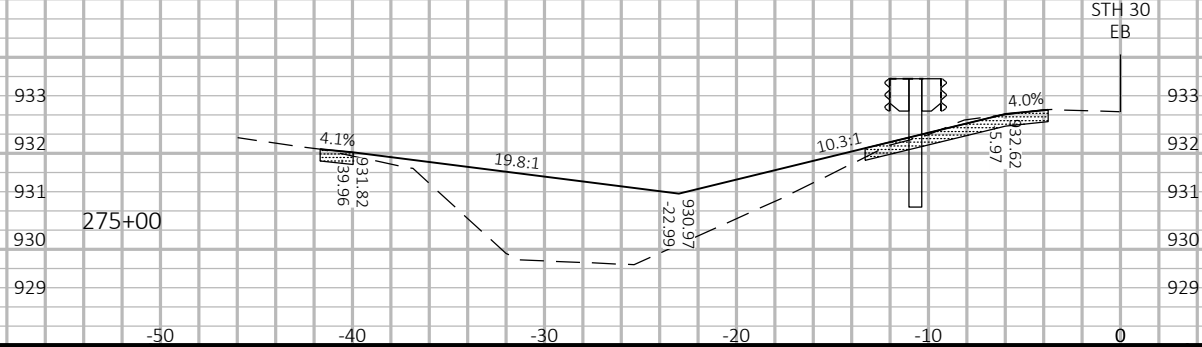
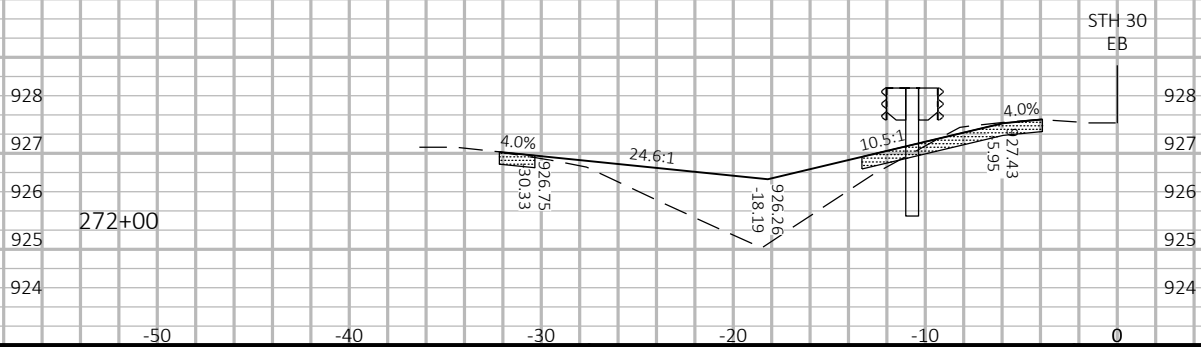
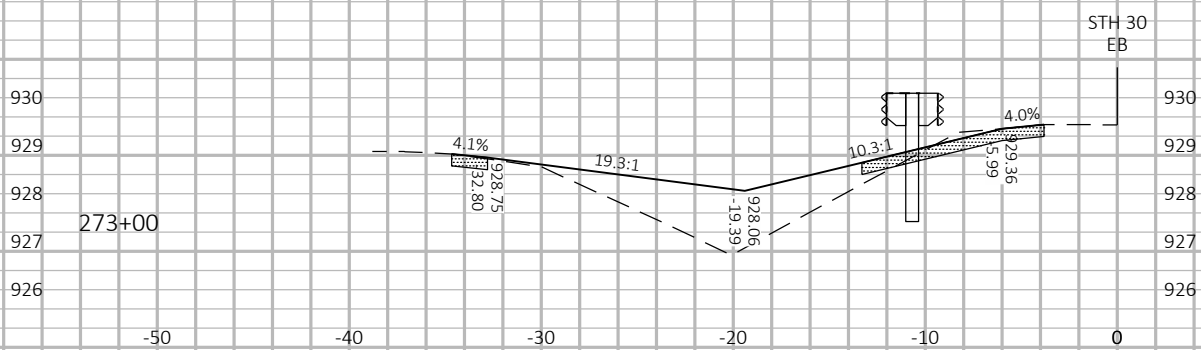
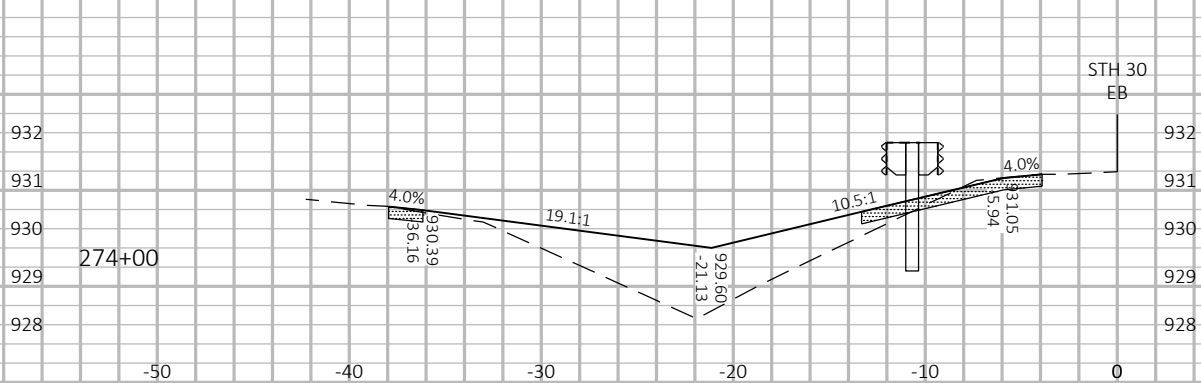
PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49





3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

80

E

FILE NAME : N:\PDS\C3D\54900030\SHEETS\PLAN\090201-XS.DWG
LAYOUT NAME - 090212

PLOT DATE : 1/16/2018 1:25 PM

PLOT BY : ANDERSON, SHAUN M

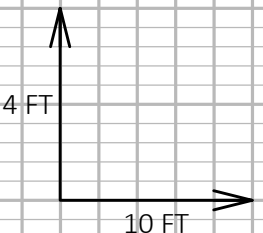
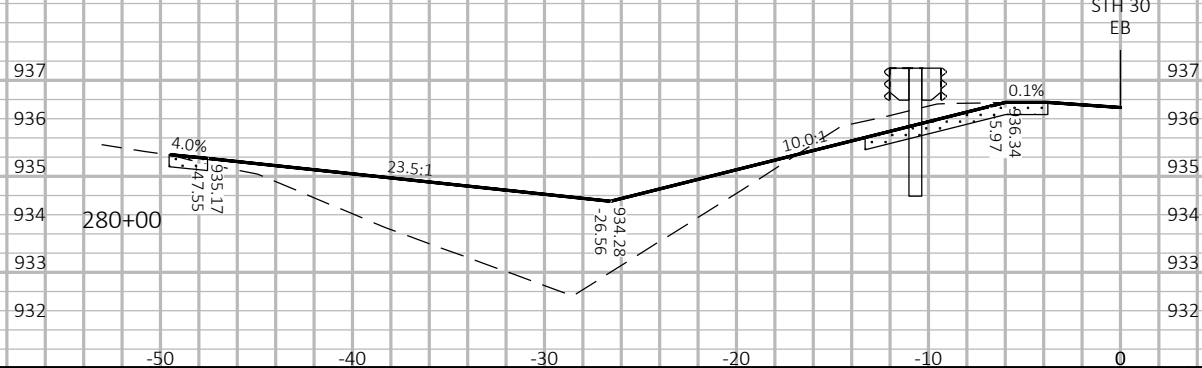
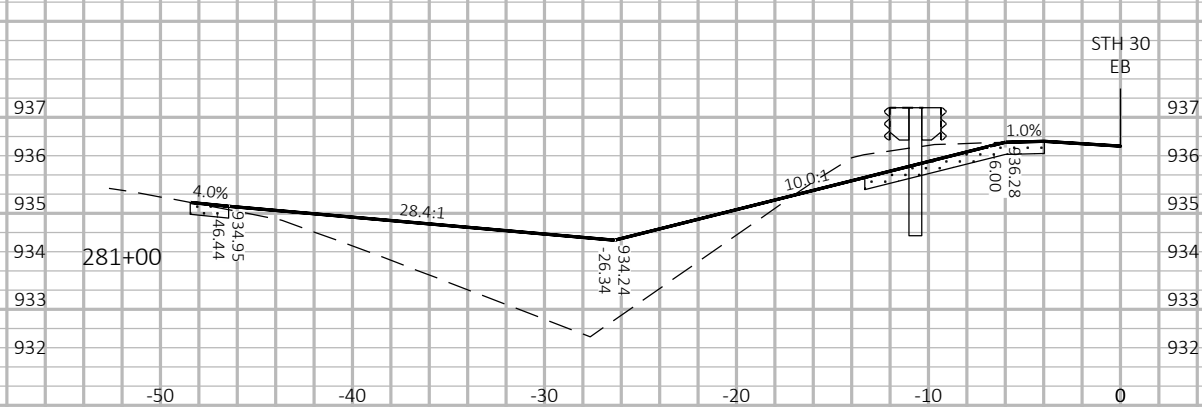
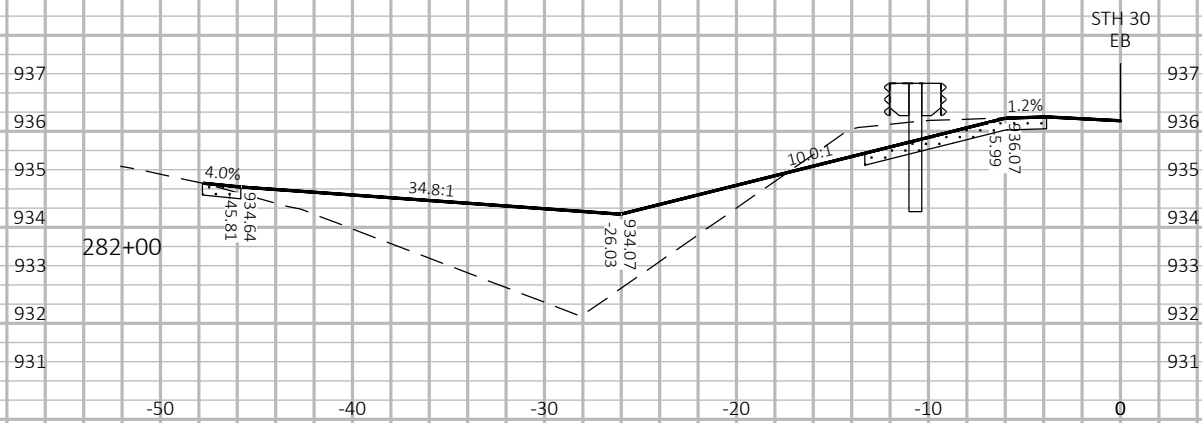
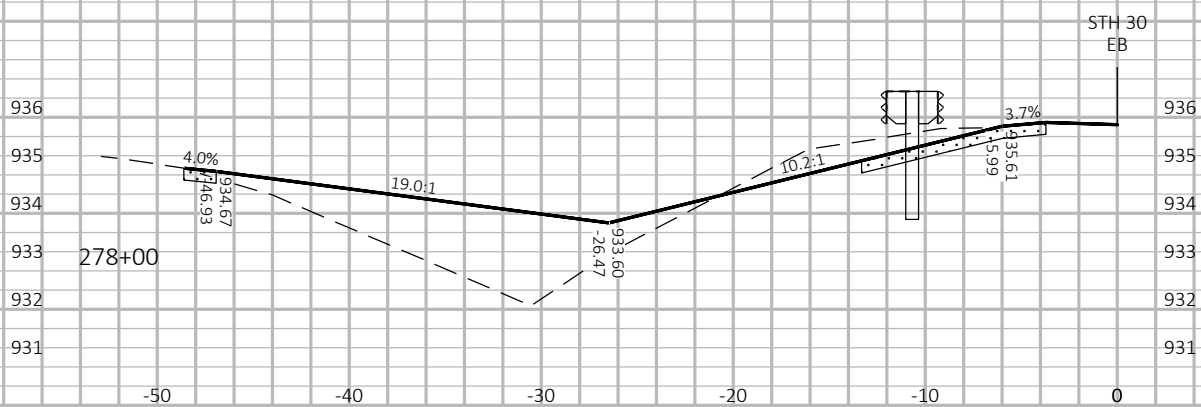
PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49



3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

81

E

FILE NAME : N:\PDS\C3D\54900030\SHEETPLAN\090201-XS_20180504.DWG
LAYOUT NAME - 090213

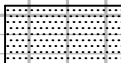
PLOT DATE : 5/4/2018 1:36 PM

PLOT BY : ANDERSON, SHAUN M

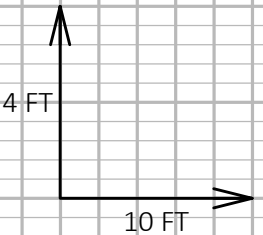
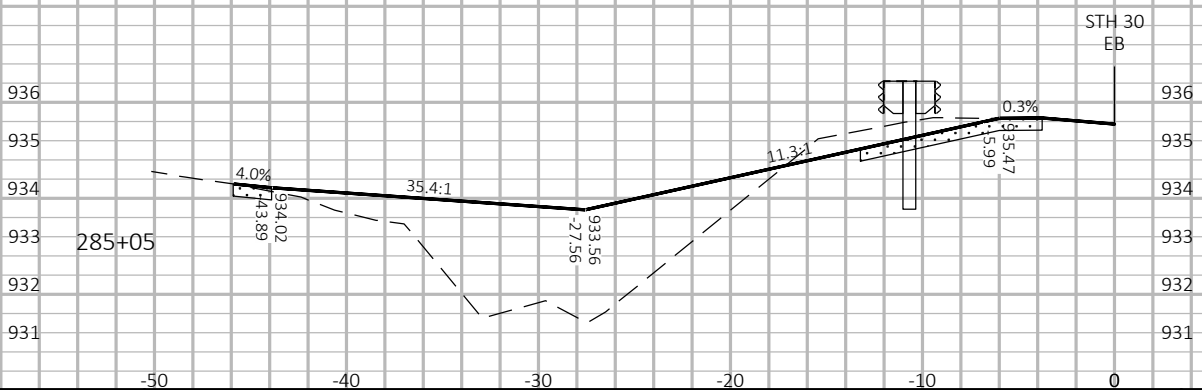
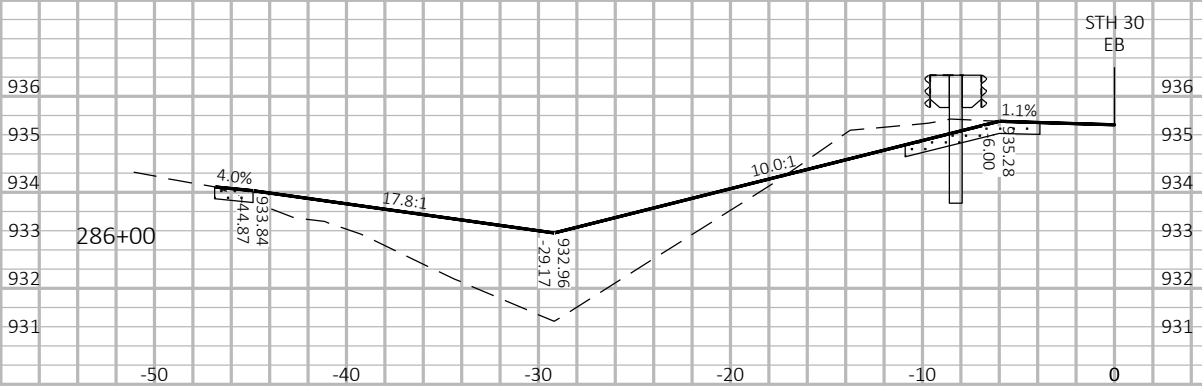
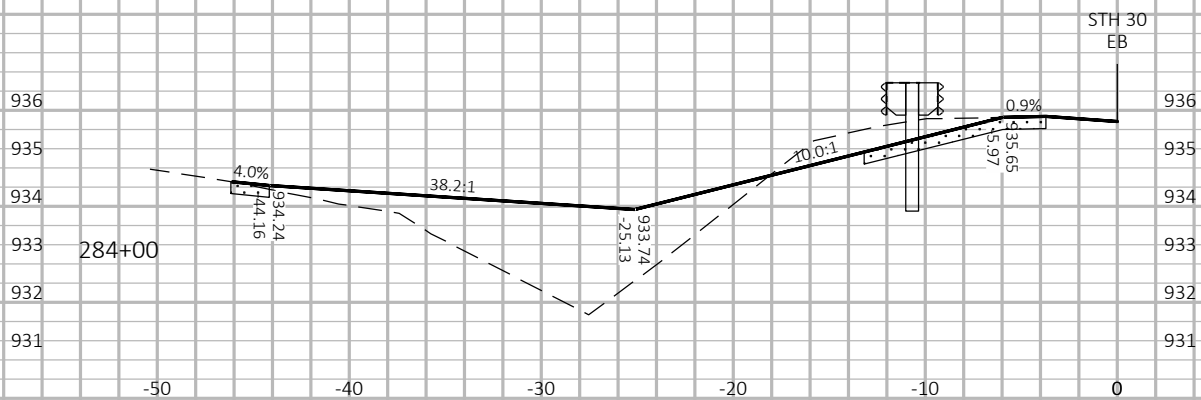
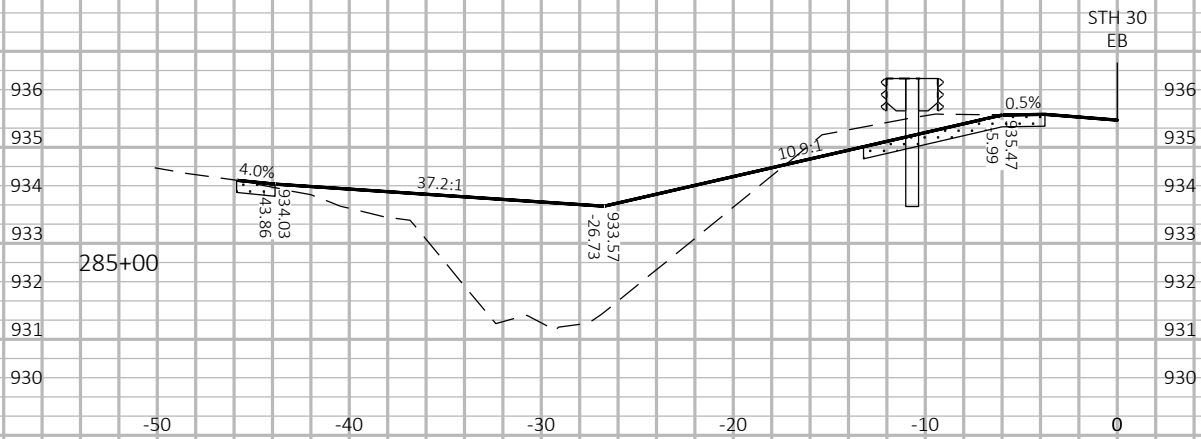
PLOT NAME :

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:4 FT VERT.

WISDOT/CADDs SHEET 49



3/4" Base Aggeragate



PROJECT NO: 5490-00-60

HWY: STH 30

COUNTY: DANE

CROSS SECTIONS: STH 30

SHEET

82

E

FILE NAME : N:\PDS\C3D\54900030\SHEETSP\090201-XS_20180504.DWG
LAYOUT NAME - 090214

PLOT DATE : 5/4/2018 1:37 PM

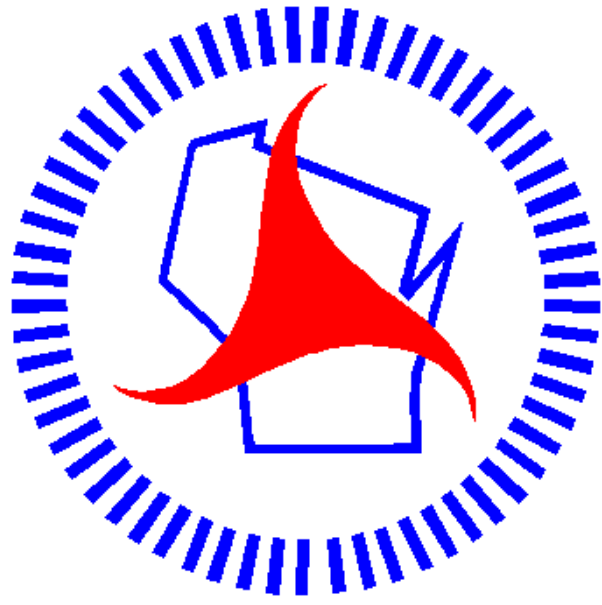
PLOT BY : ANDERSON, SHAUN M

PLOT NAME :

PLOT SCALE : 1 IN=10 FT HORZ. / 1 IN=4 FT VERT.

WISDOT/CADDs SHEET 49

Notes



Wisconsin Department of Transportation

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<http://www.dot.wisconsin.gov>