

EAU

PROJECT ID: 7231-00-70

WITH: N/A

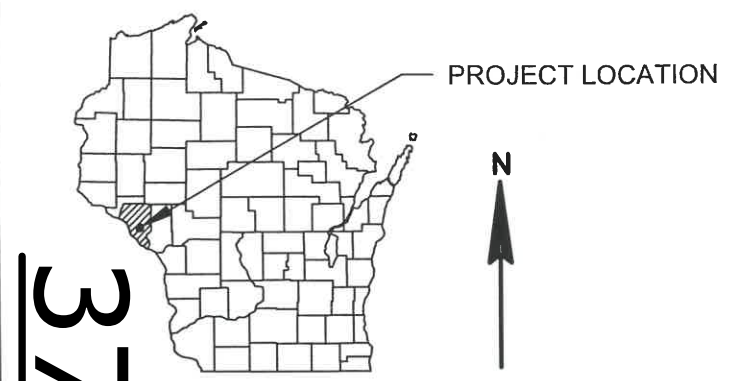
COUNTY: BUFFALO

37

MAY 2018  
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plot
Section No.	5	Plan and Profile (Includes Erosion Control)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 38



DESIGN DESIGNATION		
A.A.D.T.	2018	= 10 (EST.)
A.A.D.T.	2038	= 15 (EST.)
D.H.V.		= <15 (EST.)
D.D.		= 50/50 (EST.)
T.		= 10% (EST.)
DESIGN SPEED		= 25 MPH
ESALS		= N/A

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

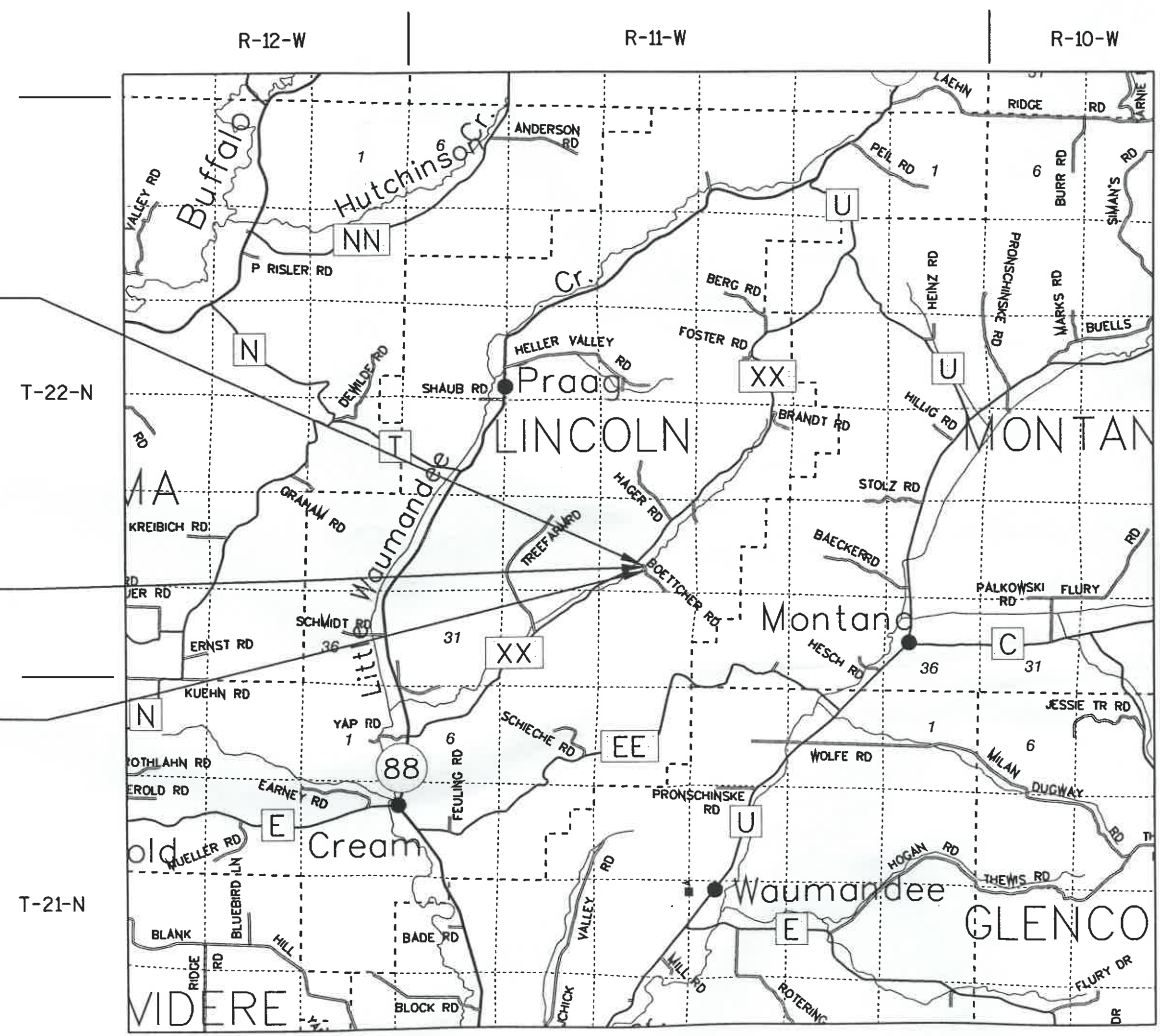
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
PLAN OF PROPOSED IMPROVEMENT  
T LINCOLN, BOETTCHER ROAD  
JAHNS VALLEY CREEK BRIDGE B-06-0400  
LOCAL STREET  
BUFFALO COUNTY

STATE PROJECT NUMBER  
7231-00-70

BEGIN PROJECT  
STA. 8+40  
Y = 317,720.44  
X = 594,903.51

STRUCTURE  
B-6-400

END PROJECT  
STA. 11+25



LAYOUT  
SCALE 0 2.0 MI  
TOTAL NET LENGTH OF CENTERLINE = 0.054 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, BUFFALO COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7231-00-70		

ACCEPTED FOR  
TOWN of LINCOLN  
12-19-17 Roy Seaman  
(Date) CHAIRMAN

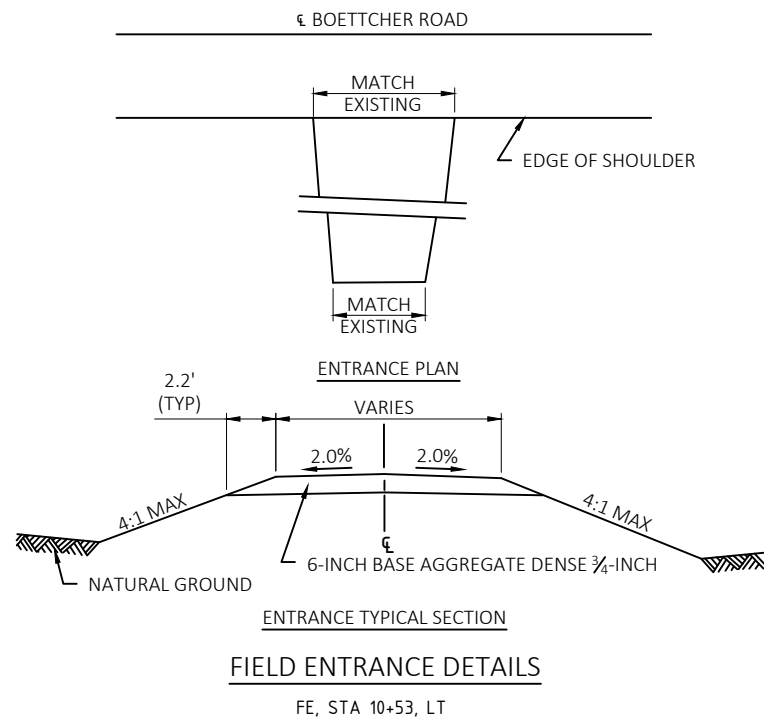
ACCEPTED FOR  
COUNTY of BUFFALO  
12/13/17 Bob Plattner  
(Date) HIGHWAY COMMISSIONER

ORIGINAL PLANS PREPARED BY  
MSA  
PROFESSIONAL SERVICES  
TRANSPORTATION • MUNICIPAL  
DEVELOPMENT • ENVIRONMENTAL  
146 N. Central Avenue, Suite 201 Marshfield, WI 54449  
715-384-2133 1-877-204-6372 Fax: 715-384-9187

WISCONSIN  
JOLIE A. SNYDER  
E-45364  
LODI WI  
PROFESSIONAL ENGINEER  
DATE: 12/13/17 Jolie A. Snyder  
(Professional Engineer)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
PREPARED BY  
Surveyor MSA PROFESSIONAL SERVICES, INC.  
Designer MSA PROFESSIONAL SERVICES, INC.  
Management Consultant KNIGHT E/A, INC.  
Consultant

APPROVED FOR THE DEPARTMENT  
DATE: 1/19/18 Ryan B. Mifflin  
(Management Consultant Signature)



DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.  
1230 SOUTH BOULEVARD  
BARABOO, WI 53913  
JOLIE SNYDER, PE  
PHONE: (608) 355-8912  
jsnyder@msa-ps.com

TOWN CONTACT

TOWN OF LINCOLN  
CHAIRMAN  
S1745 TREE FARM ROAD  
ALMA, WI 54610  
RAYMOND SECRIST  
PHONE: (608) 685-3347

UTILITIES

OVERHEAD ELECTRIC  
RIVERLAND ENERGY COOPERATIVE  
N28988 WI-93 TRUNK  
ARCADIA, WI 54612  
ROB SOSALLA  
PHONE: (608) 323-3381  
rsosalla@riverlandenergy.com

COUNTY CONTACT

BUFFALO COUNTY  
HIGHWAY COMMISSIONER  
S1672 STATE ROAD 37  
ALMA, WI 54610  
BOB PLATTETER  
PHONE: (608) 685-6226  
bob.platteter@co.buffalo.wi.us

DNR CONTACT

WISCONSIN DEPARTMENT OF NATURAL RESOURCES  
EAU CLAIRE SERVICE CENTER  
1300 W CLAIREMONT AVENUE  
EAU CLAIRE, WI 54701  
AMY LESIK  
PHONE: (715) 836-6571  
amyl.lesik@wisconsin.gov



GENERAL NOTES

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND MULCHED AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED.

THE LOCATIONS OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2012).

THE 3" ASPHALTIC SURFACE SHALL CONSIST OF A 1.5" UPPER LAYER WITH NO. 5 (9.5 MM) NOMINAL SIZE AGGREGATE AND A 1.5" LOWER LAYER WITH WITH NO. 5 (9.5 MM) NOMINAL SIZE AGGREGATE.

SILT FENCE AND TURBIDITY BARRIER TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO CONSTRUCTION OR BRIDGE REMOVAL.

THE CONTRACTOR SHALL NOT GO OUTSIDE THE LIMITS OF CONSTRUCTION WITHOUT APPROVAL FROM THE ENGINEER.

EROSION CONTROL NOTES

RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING SIDE SLOPES 0.30, PROPOSED SIDE SLOPES 0.30, EXISTING PAVEMENT 0.95, PROPOSED PAVEMENT 0.95.

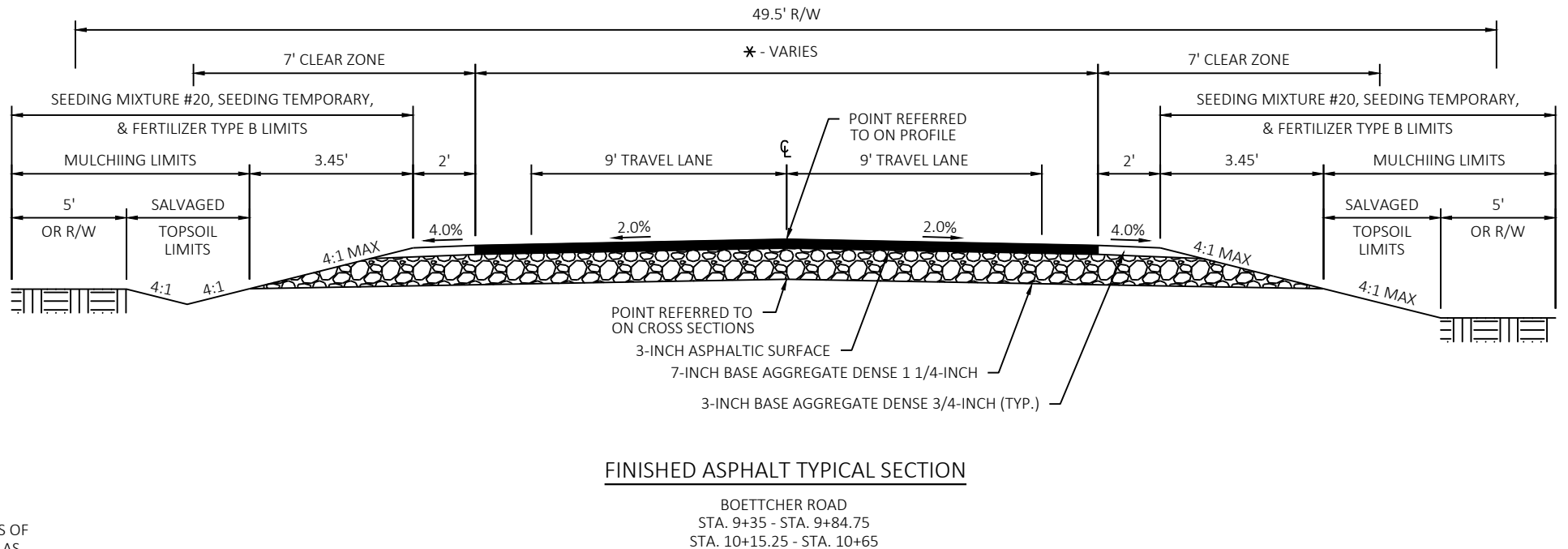
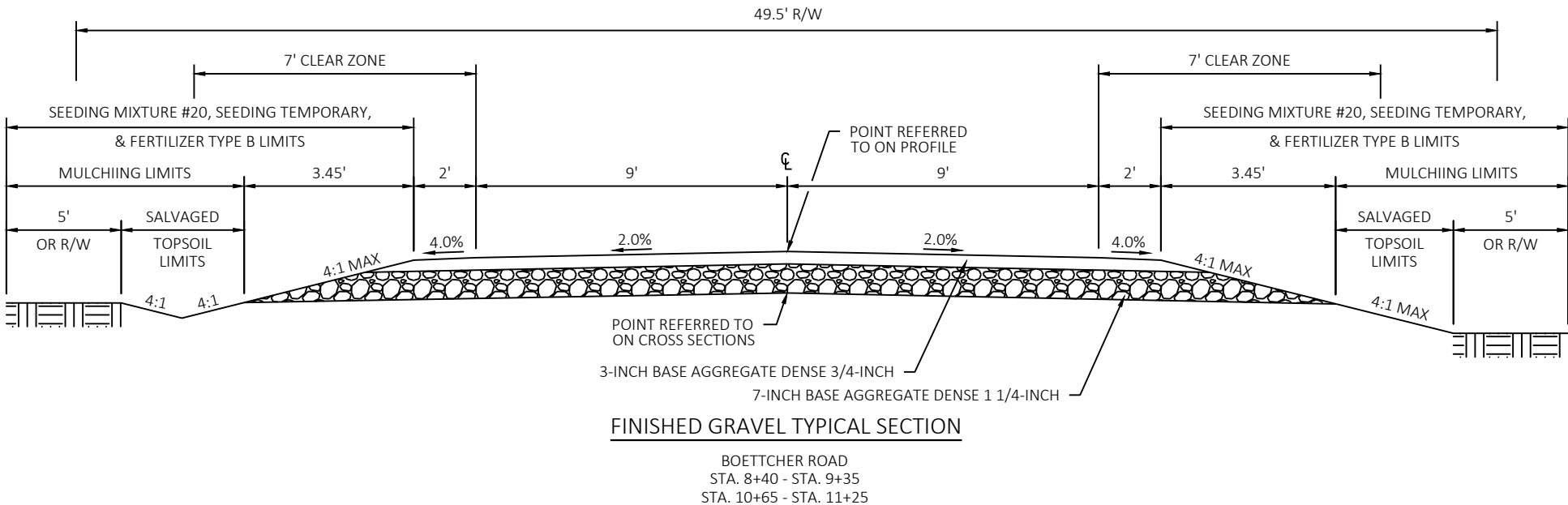
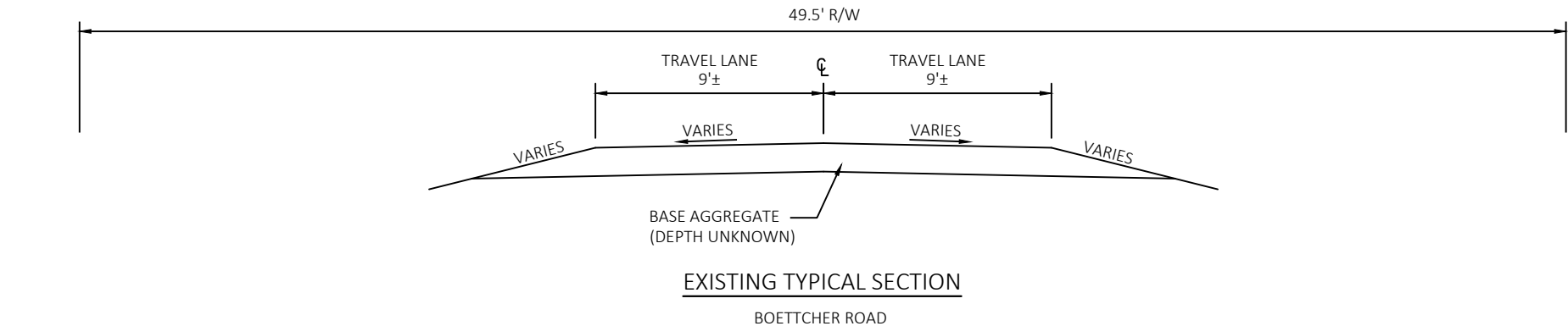
TOTAL PROJECT AREA - 0.32 ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.24 ACRES

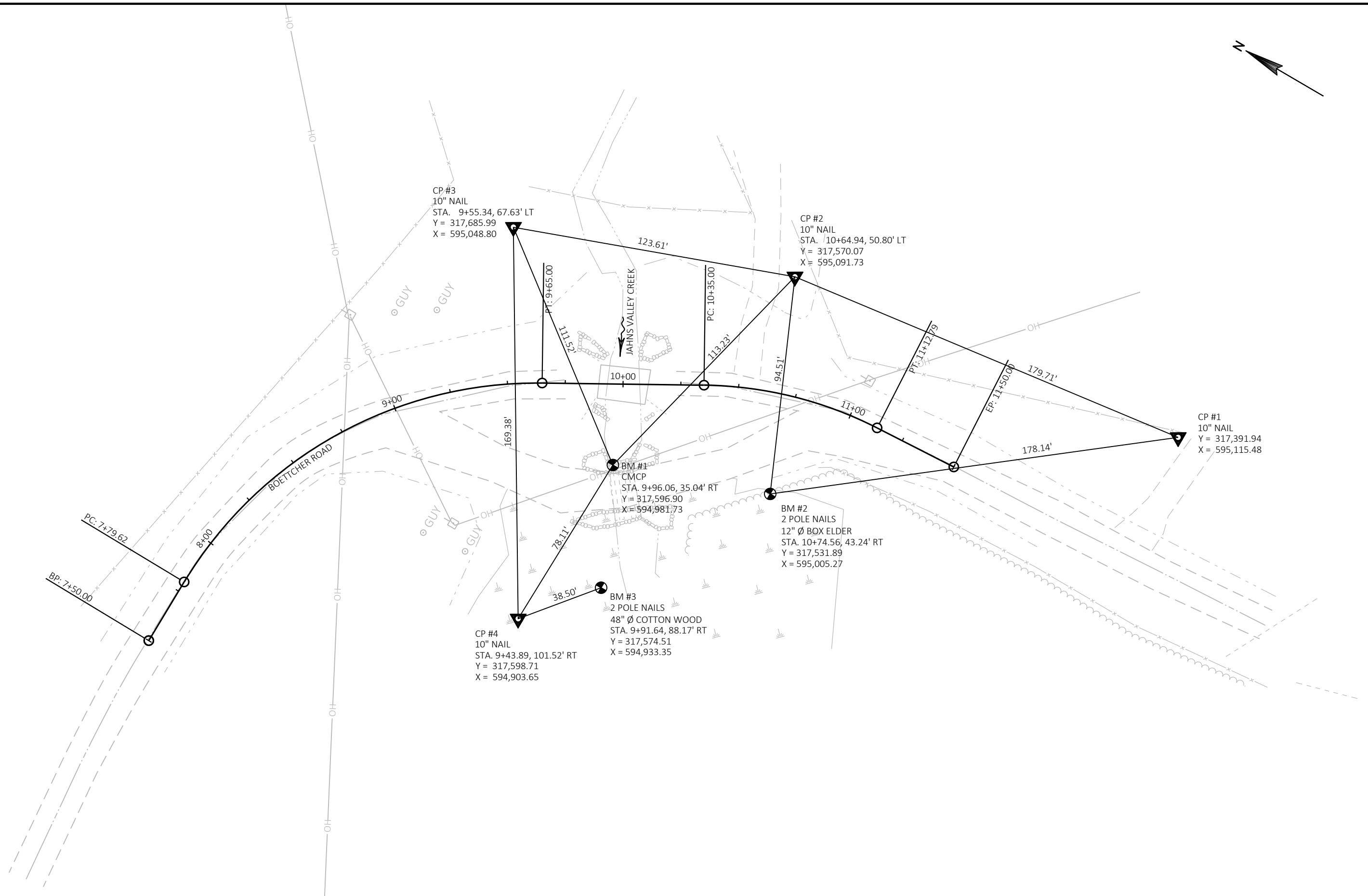
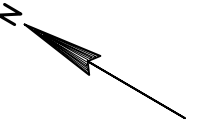
PROJECT NO: 7231-00-70	HWY: LOCAL STREET	COUNTY: BUFFALO	GENERAL NOTES	SHEET	E
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- \* - TAPER PAVEMENT WIDTH FROM 24.0' AT ENDS OF WINGS TO 18.0' AT STA. 9+35 AND STA. 10+65 AS SHOWN ON THE CROSS SECTIONS.



PROJECT NO: 7231-00-70

HWY: LOCAL STREET

COUNTY: BUFFALO

CONTROL POINT TIES

SHEET

E

Estimate Of Quantities

7231-00-70					
Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. Sta. 10+00	LS	1.000	1.000
0004	205.0100	Excavation Common	CY	259.000	259.000
0006	206.1000	Excavation for Structures Bridges (structure) 01. B-6-400	LS	1.000	1.000
0008	210.1500	Backfill Structure Type A	TON	360.000	360.000
0010	213.0100	Finishing Roadway (project) 01. 7231-00-70	EACH	1.000	1.000
0012	305.0110	Base Aggregate Dense 3/4-Inch	TON	85.000	85.000
0014	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	305.000	305.000
0016	455.0605	Tack Coat	GAL	12.000	12.000
0018	465.0105	Asphaltic Surface	TON	38.000	38.000
0020	502.0100	Concrete Masonry Bridges	CY	110.000	110.000
0022	502.3200	Protective Surface Treatment	SY	131.000	131.000
0024	505.0400	Bar Steel Reinforcement HS Structures	LB	3,200.000	3,200.000
0026	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	11,330.000	11,330.000
0028	513.4061	Railing Tubular Type M (structure) 01. B-6-400	LF	106.000	106.000
0030	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0032	550.0500	Pile Points	EACH	8.000	8.000
0034	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	120.000	120.000
0036	606.0300	Riprap Heavy	CY	80.000	80.000
0038	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	170.000	170.000
0040	618.0100	Maintenance And Repair of Haul Roads (project) 01. 7231-00-70	EACH	1.000	1.000
0042	619.1000	Mobilization	EACH	1.000	1.000
0044	624.0100	Water	MGAL	23.200	23.200
0046	625.0500	Salvaged Topsoil	SY	275.000	275.000
0048	627.0200	Mulching	SY	470.000	470.000
0050	628.1504	Silt Fence	LF	420.000	420.000
0052	628.1520	Silt Fence Maintenance	LF	420.000	420.000
0054	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0056	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0058	628.6005	Turbidity Barriers	SY	146.000	146.000
0060	629.0210	Fertilizer Type B	CWT	0.550	0.550
0062	630.0120	Seeding Mixture No. 20	LB	18.000	18.000
0064	630.0200	Seeding Temporary	LB	18.000	18.000
0066	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0068	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0070	642.5001	Field Office Type B	EACH	1.000	1.000
0072	643.5000	Traffic Control	EACH	1.000	1.000
0074	645.0111	Geotextile Type DF Schedule A	SY	60.000	60.000

Estimate Of Quantities

7231-00-70					
Line	Item	Item Description	Unit	Total	Qty
0076	645.0120	Geotextile Type HR	SY	180.000	180.000
0078	650.4500	Construction Staking Subgrade	LF	255.000	255.000
0080	650.5000	Construction Staking Base	LF	255.000	255.000
0082	650.6500	Construction Staking Structure Layout (structure) 01. B-6-400	LS	1.000	1.000
0084	650.9910	Construction Staking Supplemental Control (project) 01. 7231-00-70	LS	1.000	1.000
0086	650.9920	Construction Staking Slope Stakes	LF	255.000	255.000
0088	715.0502	Incentive Strength Concrete Structures	DOL	660.000	660.000

3

EARTHWORK

	205.0100 EXCAVATION COMMON	FILL	EXPANDED FILL	WASTE
STATION - STATION	CY	CY (1)	CY (2)	CY
STA 8+40.00 - STA. 9+84.75	130	15	20	110
STA 10+15.25 - STA 11+25.00	129	6	8	121
TOTALS:	259	21	28	231

(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY.  
(2) - FILL EXPANSION 30%

RESTORATION ITEMS

		625.0500 SALVAGED TOPSOIL	627.0200 MULCHING	629.0210 FERTILIZER TYPE B	630.0120 SEEDING MIXTURE NO. 20	630.0200 SEEDING TEMPORARY	624.0100 WATER (1)
STATION - STATION	LOCATION	SY	SY	CWT	LB	LB	MGAL
8+40.00 - 9+74.75	LT	85	155	0.15	6	6	4.8
8+40.00 - 9+74.75	RT	35	105	0.10	4	4	3.5
10+25.25 - 11+25.00	LT	40	85	0.10	3	3	2.8
10+25.25 - 11+25.00	RT	55	90	0.10	3	3	2.8
UNDISTRIBUTED	—	60	35	0.10	2	2	1.0
TOTALS:		275	470	0.55	18	18	15

(1) - ADDITIONAL QUANTITIES LISTED ELSEWHERE

SIGNING ITEMS

				634.0612 POSTS WOOD 4X6-INCH X 12 FT	637.2230 SIGNS TYPE II REFLECTIVE F	
STATION	LOCATION	SIGN CODE	SIZE	EACH	SF	COMMENTS
9+75	LT	W5-52L	12"x36"	1	3	OBJECT MARKER
9+75	RT	W5-52R	12"x36"	1	3	OBJECT MARKER
10+25	LT	W5-52R	12"x36"	1	3	OBJECT MARKER
10+25	RT	W5-52L	12"x36"	1	3	OBJECT MARKER
TOTALS:				4	12	

BASE AGGREGATE ITEMS

	305.0110 BASE AGGREGATE DENSE 3/4-INCH	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH	624.0100 WATER (1)
STATION - STATION	TON	TON	MGAL
8+40.00 - 9+84.75	44	165	4
10+15.25 - 11+40.00	35	140	4
10+53 FE LT	6	—	0.2
TOTALS:	85	305	8.2

(1) - ADDITIONAL QUANTITIES LISTED ELSEWHERE

SILT FENCE

		628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.6005 TURBIDITY BARRIERS SY
STATION - STATION	LOCATION			
8+40 - 9+96	LT & RT	280	280	59
10+02 - 11+25	LT & RT	120	120	67
UNDISTRIBUTED	-	20	20	20
TOTALS:		420	420	146

CONSTRUCTION STAKING

	650.4500 CONSTRUCTION STAKING SUBGRADE	650.5000 CONSTRUCTION STAKING BASE	650.9920 CONSTRUCTION STAKING SLOPE STAKES	650.9910 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL 7231-00-70
STATION - STATION	LF	LF	LF	LS
8+40.00 - 9+84.75	145	145	145	—
10+15.25 - 11+25.00	110	110	110	—
7231-00-70	—	—	—	1
TOTALS:	255	255	255	1

ASPHALT PAVEMENT ITEMS

	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
STATION - STATION		
8+40.00 - 9+84.75	6	19
10+15.25 - 11+40.00	6	19
TOTALS:	12	38

MAINTENANCE AND REPAIR OF HAUL ROADS

	618.0100 MAINTENANCE AND REPAIR OF HAUL ROADS EACH
DESCRIPTION	
PROJECT 7231-00-70	1
TOTALS:	1

MOBILIZATION EROSION CONTROL

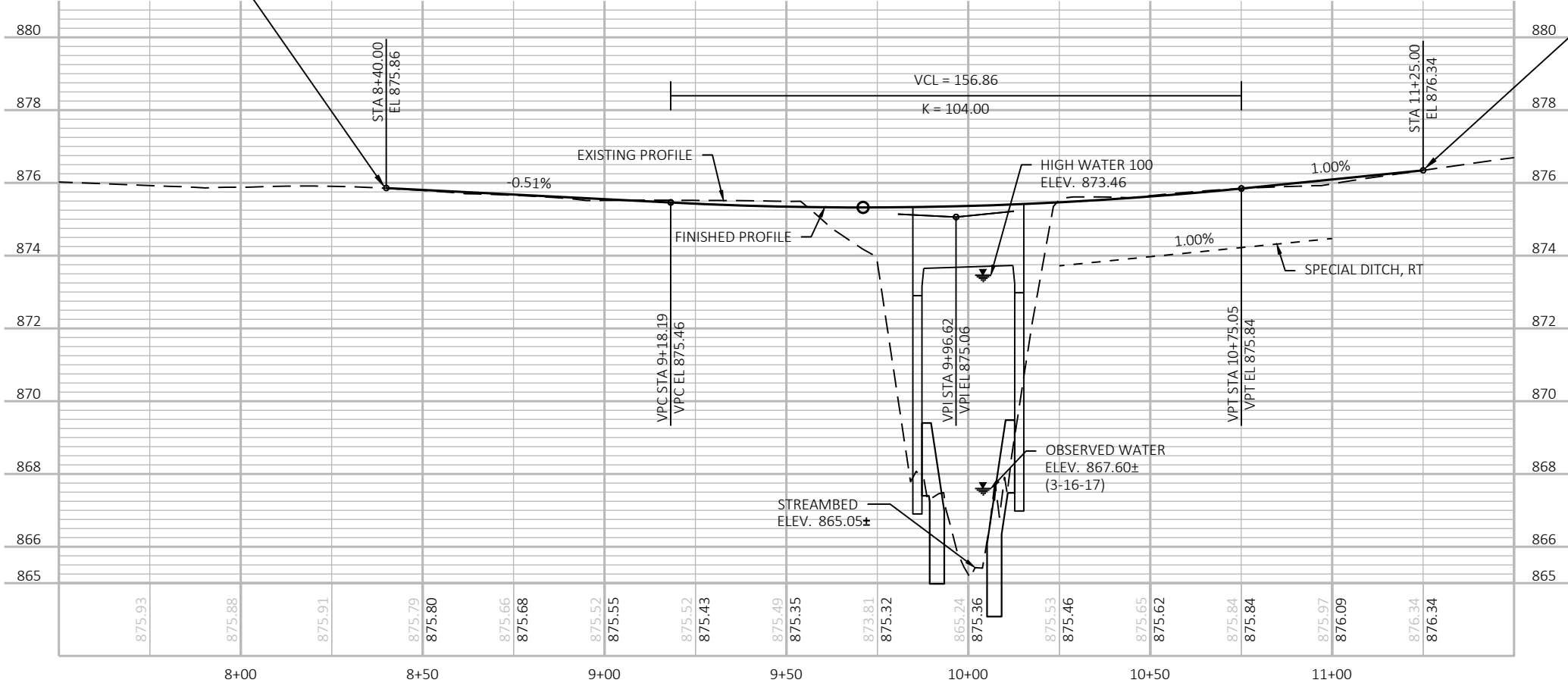
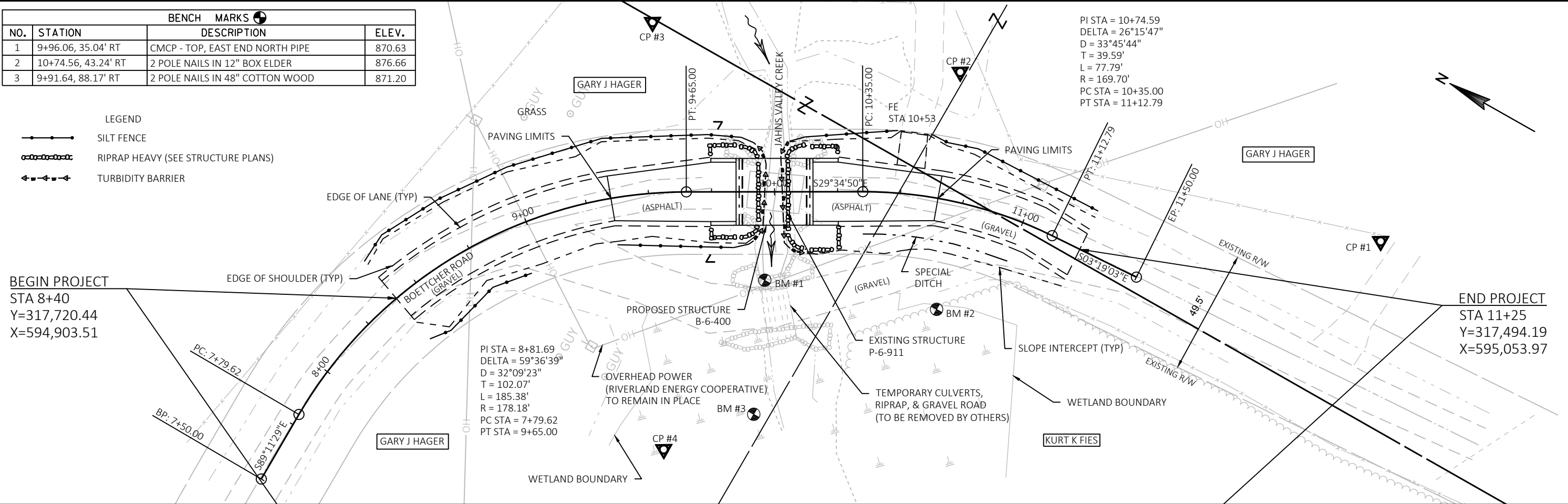
	628.1905 MOBILIZATION EROSION CONTROL EACH	628.1910 MOBILIZATION EMERGENCY EROSION CONTROL EACH
DESCRIPTION		
PROJECT 7231-00-70	2	2
TOTALS:	2	2

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
1	9+96.06, 35.04' RT	CMCP - TOP, EAST END NORTH PIPE	870.63
2	10+74.56, 43.24' RT	2 POLE NAILS IN 12" BOX ELDER	876.66
3	9+91.64, 88.17' RT	2 POLE NAILS IN 48" COTTON WOOD	871.20

- LEGEND
- SILT FENCE
  - RIPRAP HEAVY (SEE STRUCTURE PLANS)
  - TURBIDITY BARRIER

BEGIN PROJECT  
STA 8+40  
Y=317,720.44  
X=594,903.51

END PROJECT  
STA 11+25  
Y=317,494.19  
X=595,053.97



REMOVE EXISTING BRIDGE P-6-911  
STA. 10+00  
SINGLE SPAN STEEL DECK GIRDER BRIDGE  
14.8 FT CLEAR ROADWAY WIDTH  
21.4 FT OVERALL LENGTH  
NO SKEW

STA. 10+00, STRUCTURE B-6-400 REQ'D  
SINGLE SPAN FLAT CONCRETE SLAB BRIDGE  
24.0 FT CLEAR ROADWAY WIDTH  
30.5 FT OVERALL LENGTH  
NO SKEW

EARTHWORK SUMMARY	
STA. 8+40 - STA. 11+25	
COMMON EXC.	259 C.Y.
FILL	21 C.Y.
FILL EXPANSION	30 %
EXPANDED FILL	28 C.Y.
WASTE	231 C.Y.

PROJECT NO: 7231-00-70

HWY: LOCAL STREET

COUNTY: BUFFALO

PLAN AND PROFILE: BOETTCHER RD

SHEET

E

FILE NAME : P:\5600S\5640S\5643\05643008\CADD\SHETSPLAN\050101\_PP.DWG  
LAYOUT NAME - 050101\_pp

PLOT DATE : 1/23/2018 4:01 PM

PLOT BY : JULIE SNYDER

PLOT NAME :

PLOT SCALE : 1 IN:40 FT HORZ. / 1 IN:4 FT VERT.

WISDOT/CADD'S SHEET 44



Standard Detail Drawing List

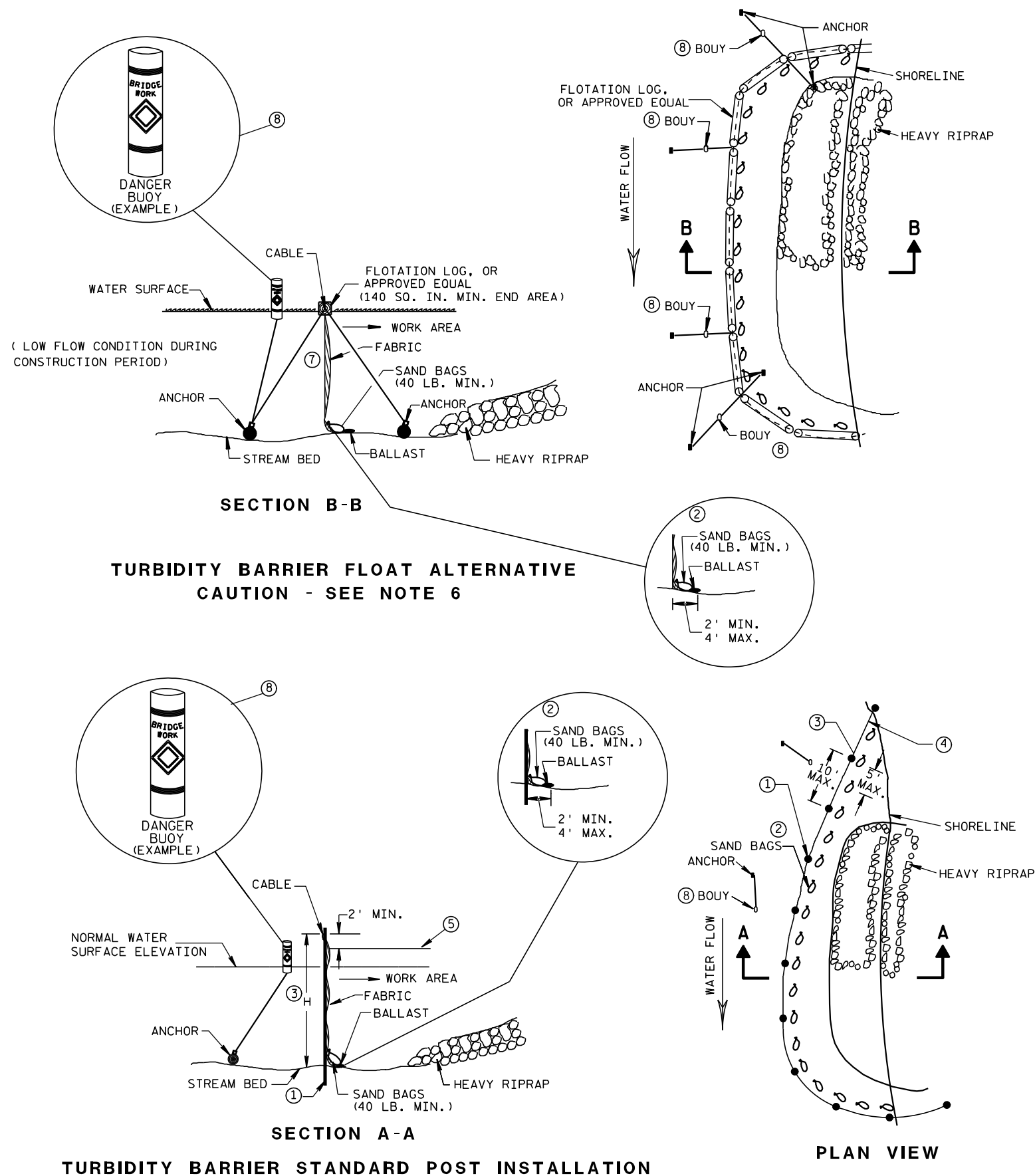
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-09	SIGNING & MARKING FOR TWO LANE BRIDGES
15D31-03	TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<b>SILT FENCE</b>	
<b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b>	
<b>APPROVED</b> <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER

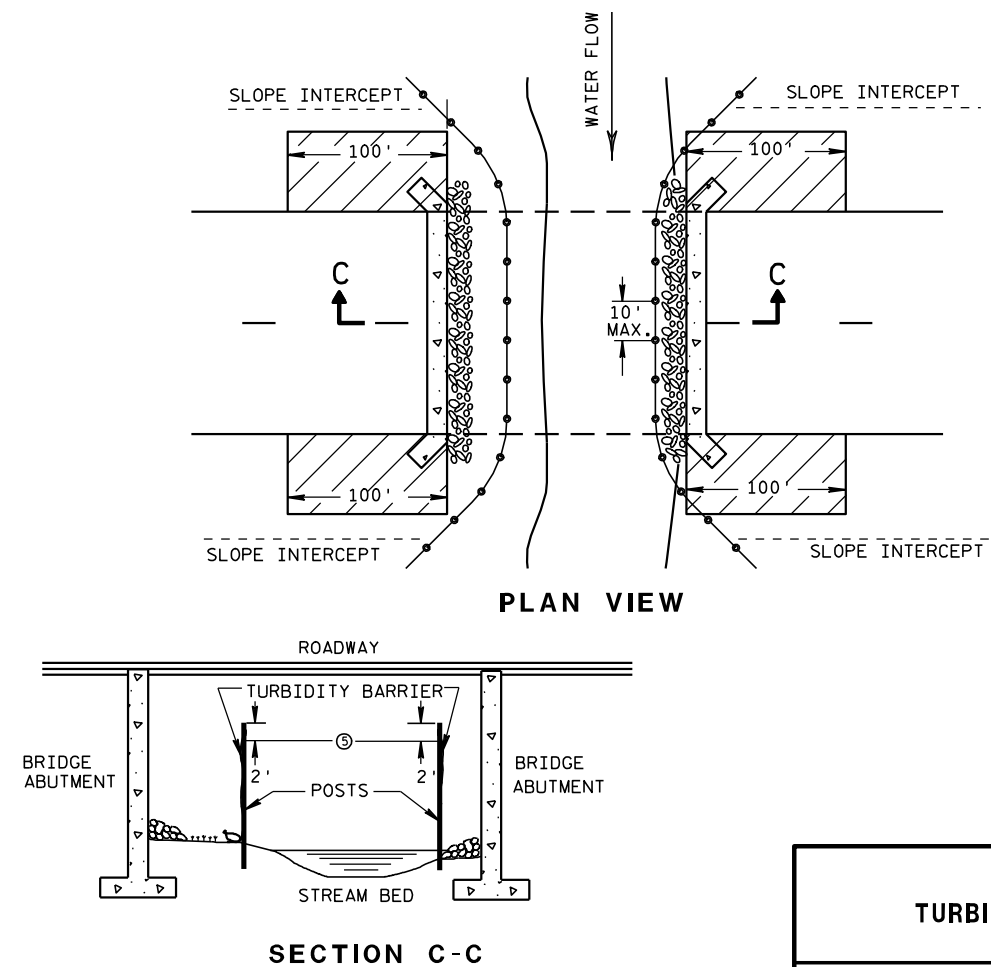


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

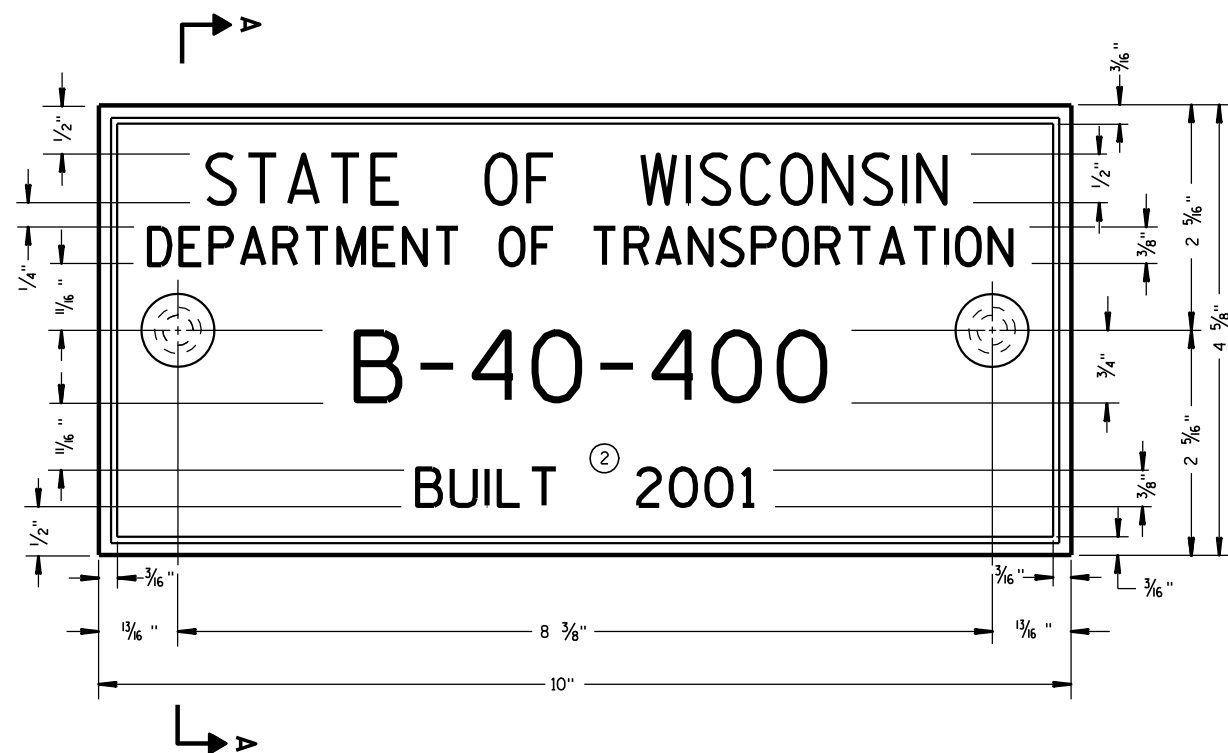
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

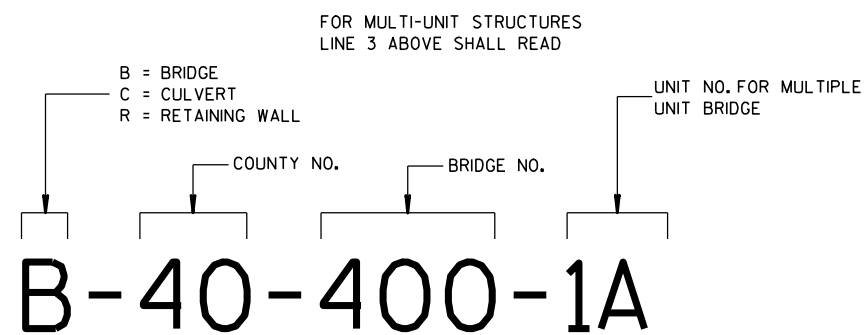
6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



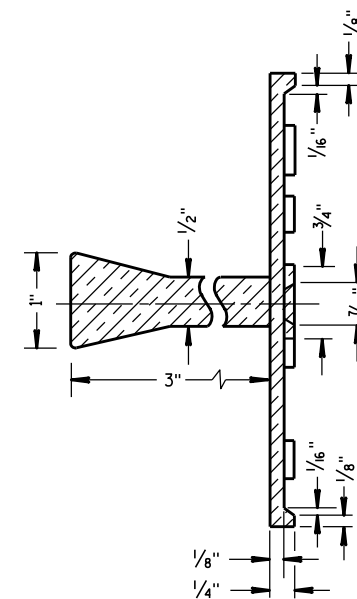
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

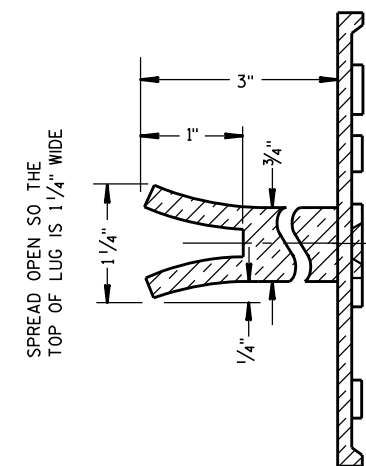
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

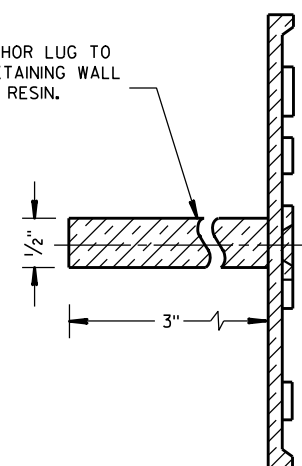


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

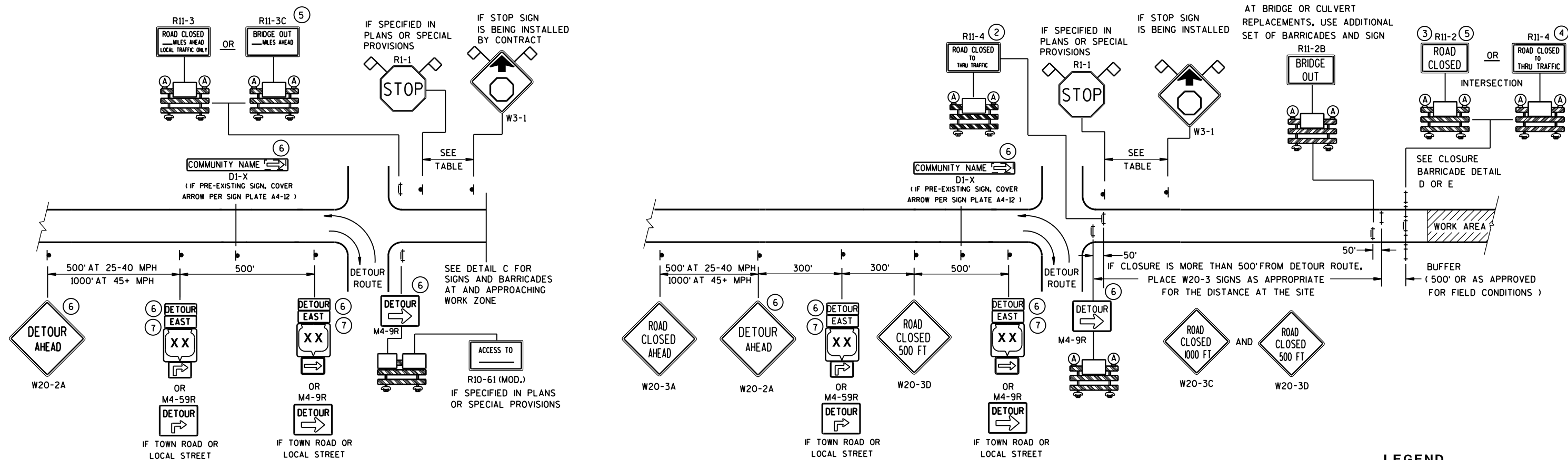
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10  
DATE

FHWA

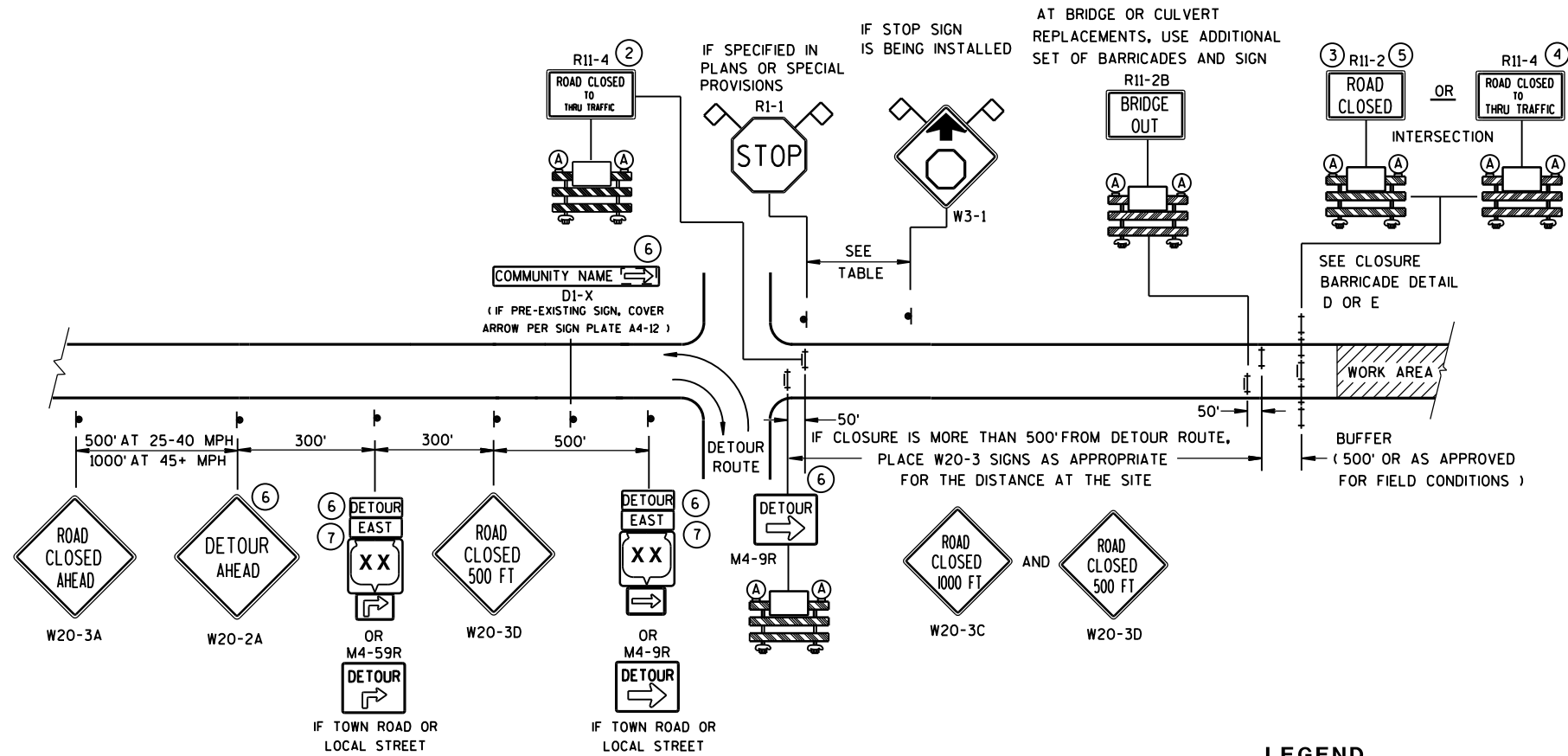
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



DETAIL A

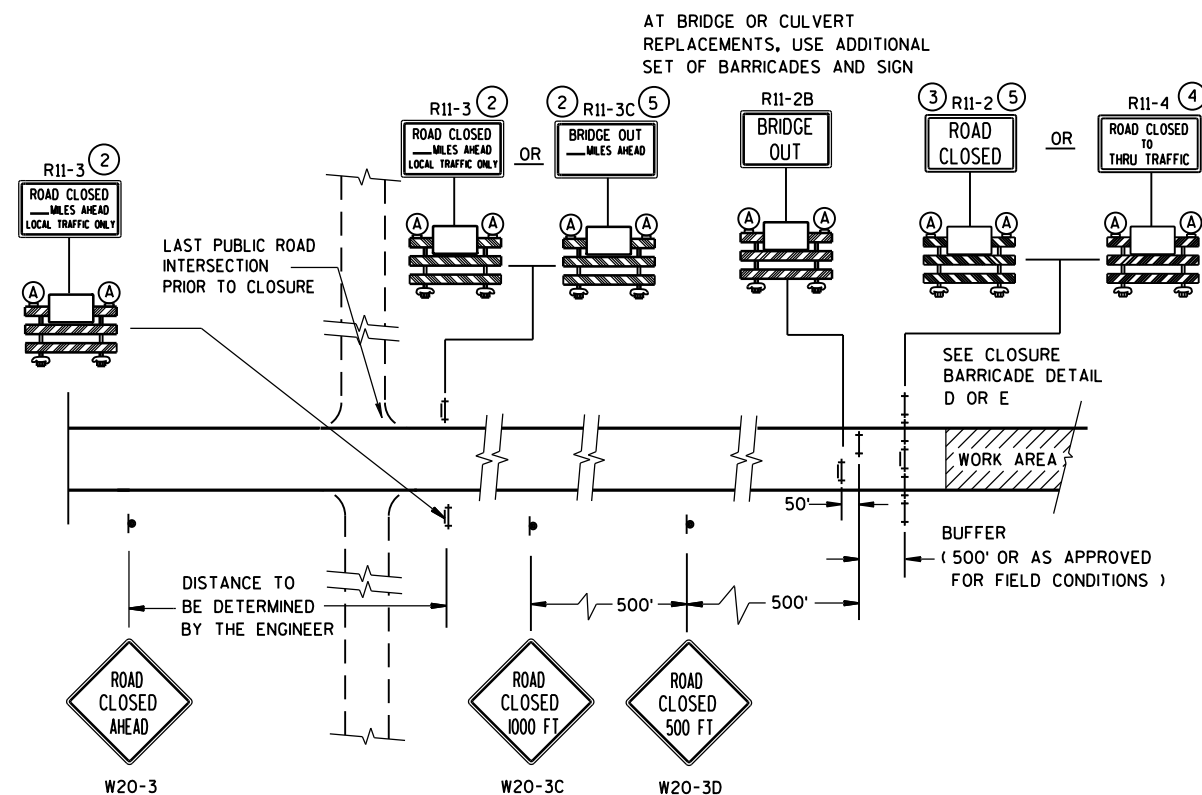
**MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



DETAIL B  
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN )















DETAIL C

**MAINLINE CLOSURE, NO POSTED DETOUR**

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- ### LEGEND

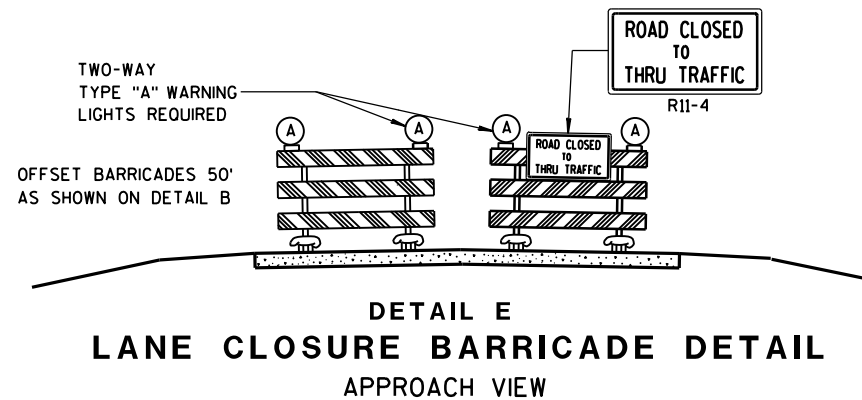
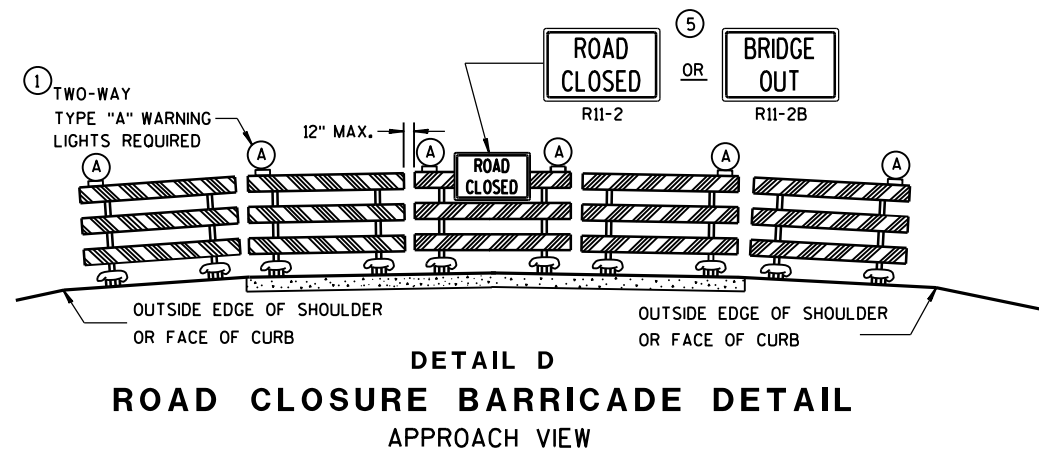
-  SIGN ON PERMANENT SUPPORT  
 TYPE III BARRICADE  
 TYPE III BARRICADE WITH ATTACHED SIGN  
 TYPE "A" WARNING LIGHT (FLASHING)  
 WORK AREA  
 M4-8  
M3-X  
 M1-4  
OR  
 M1-5A  
OR  
 M1-6  
 M05-1  
OR  
 M06-1  
 FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES (1) THROUGH (7)

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER



SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

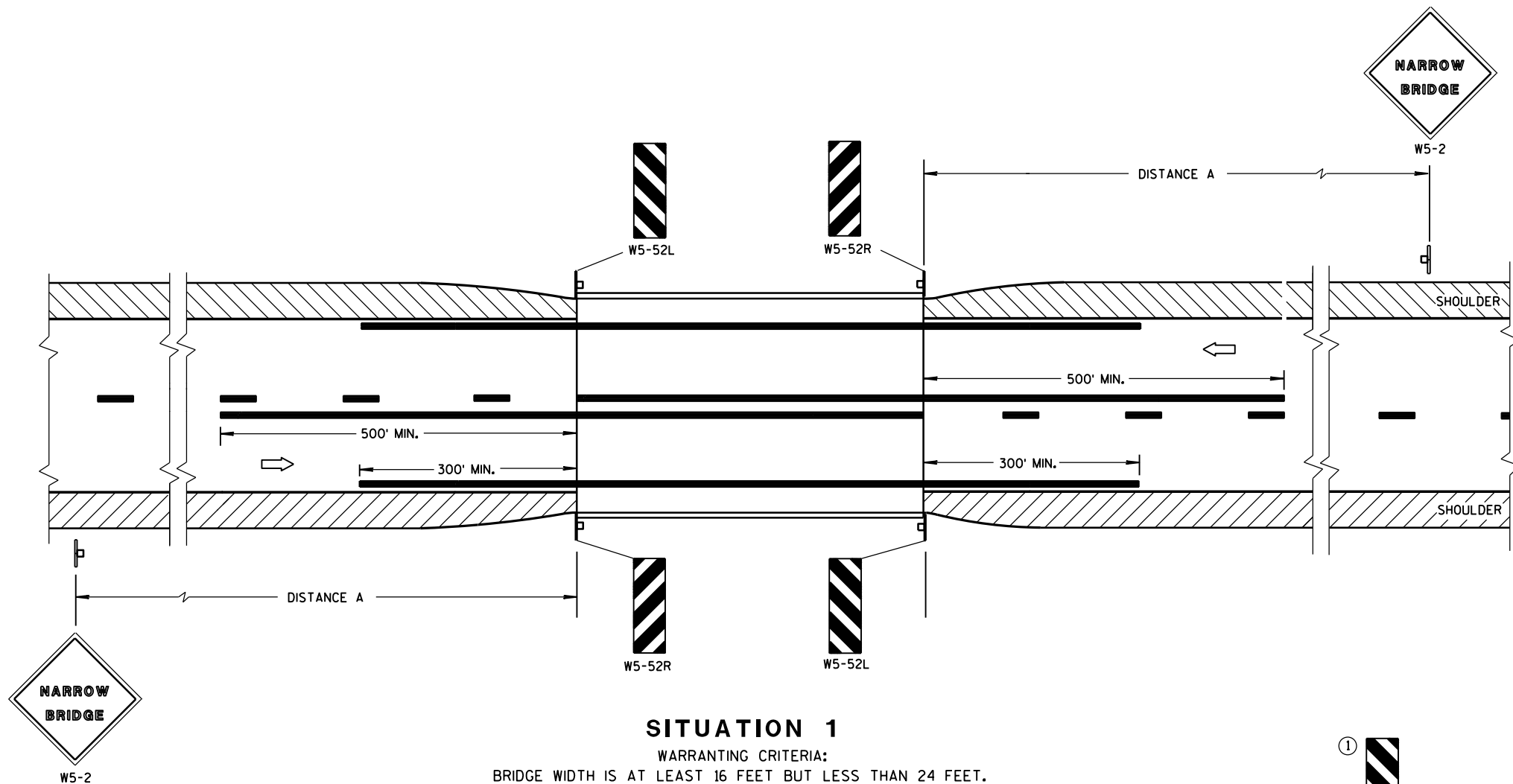
R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER



### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A "
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

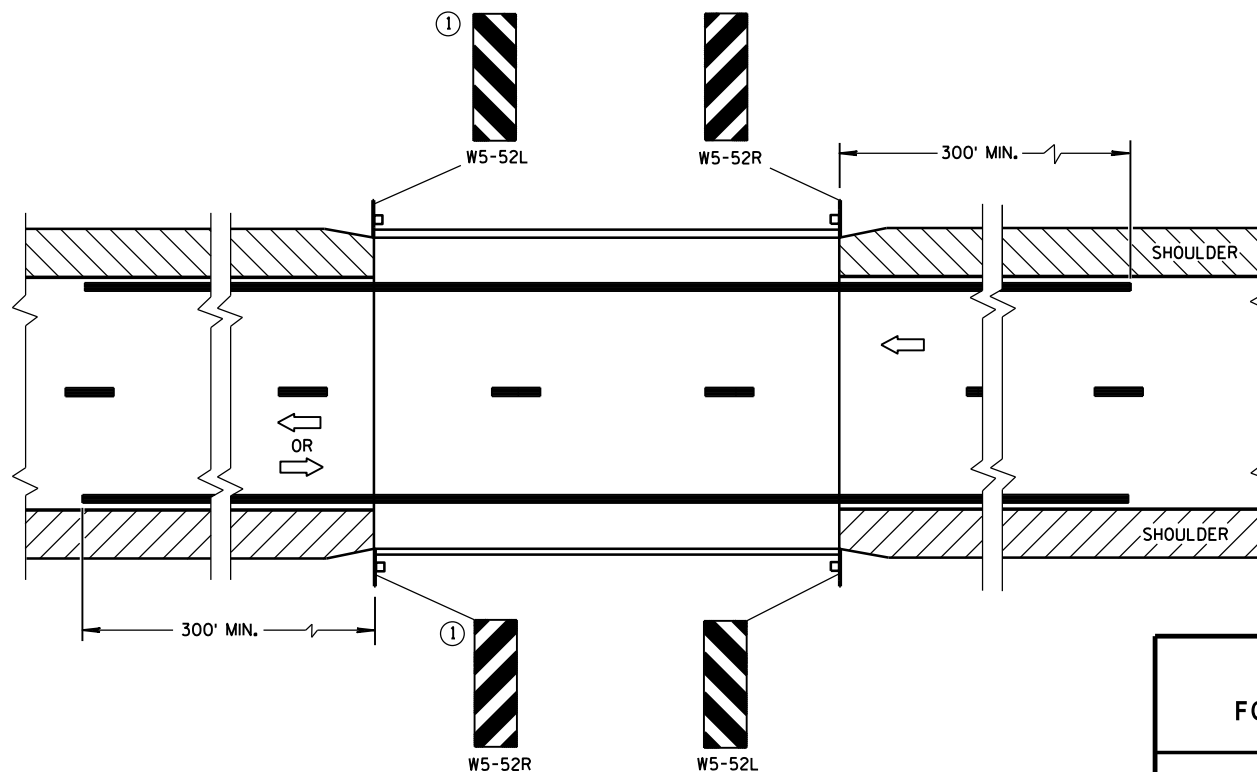
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

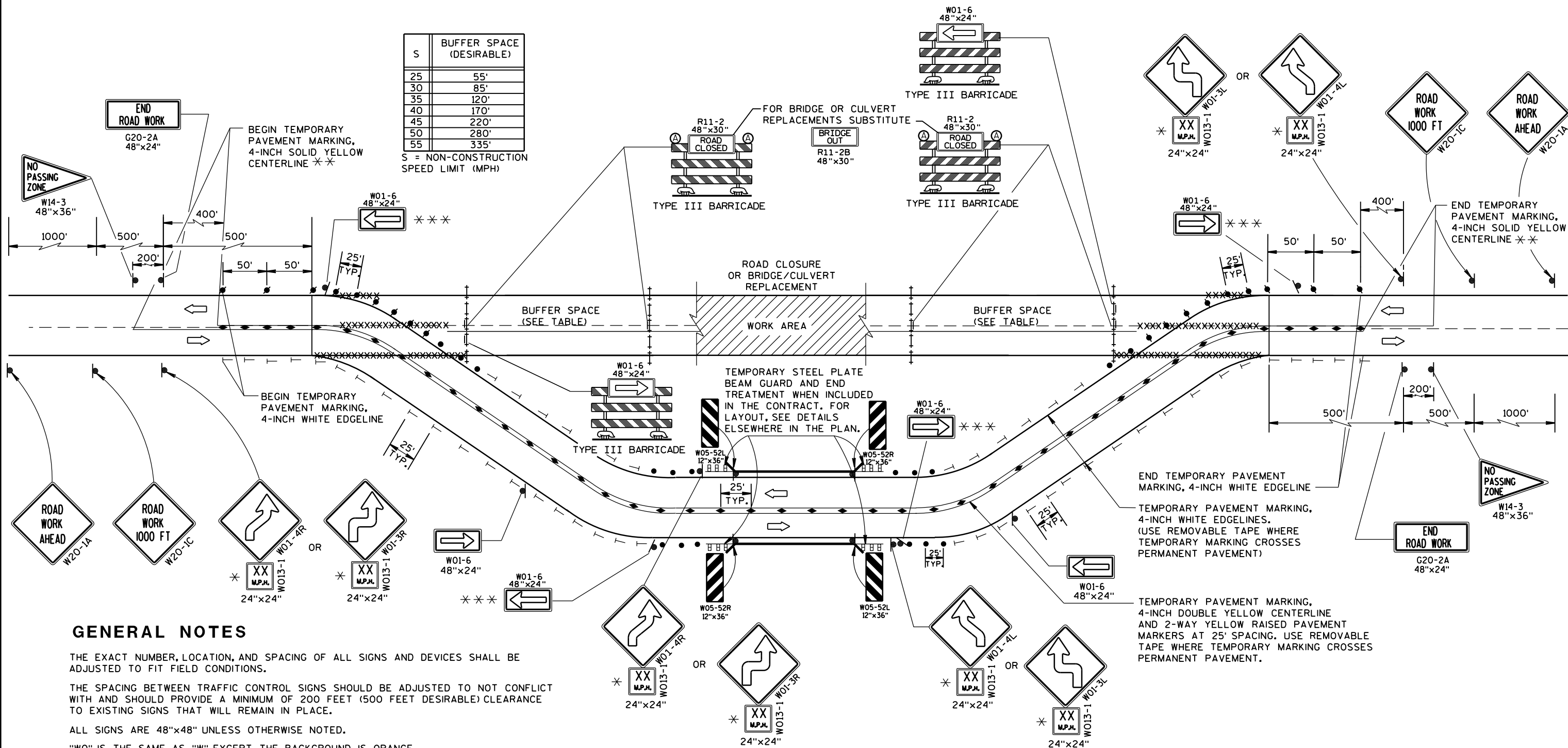
June 2017  
DATE

/S/ Matthew R. Rauch  
STATE SIGNING AND MARKING ENGINEER

FHWA

S	BUFFER SPACE (DESIRABLE)
25	55'
30	85'
35	120'
40	170'
45	220'
50	280'
55	335'

S = NON-CONSTRUCTION  
SPEED LIMIT (MPH)



## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED.

EQUIPMENT, VEHICLES, OR MATERIAL SHOULD NOT BE STORED IN BUFFER SPACE.

\* IF ADVISORY SPEED IS GREATER THAN 30 MPH, USE THE W01-4 SIGN. IF ADVISORY SPEED IS 30 MPH OR LESS, USE THE W01-3 SIGN.

\*\* WHEN THE DISTANCE TO/FROM THE NEXT CLOSEST NO-PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.

\*\*\* OMIT THESE W01-6 SIGNS IF THE ADVISORY SPEED OF THE CURVE IS GREATER THAN 30 MPH.

## LEGEND

- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY-BURN LIGHT
- TRAFFIC CONTROL DRUM
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- TEMPORARY DELINEATOR, (WHITE) (SINGLE DELINEATOR)
- ◆ TEMPORARY RAISED PAVEMENT MARKERS (TWO-WAY YELLOW)
- XXX REMOVE PAVEMENT MARKING
- ➡ DIRECTION OF TRAFFIC
- ▤ TEMPORARY STEEL PLATE BEAM GUARD AND END TREATMENT
- ▨ WORK AREA

## TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2015 /S/ Peter Amakobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER





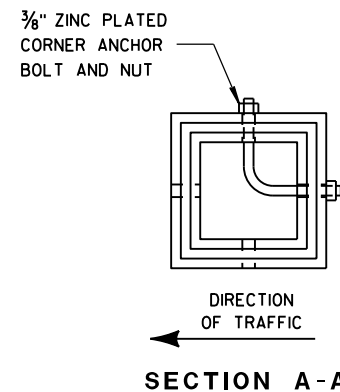
DETAIL OF TUBULAR  
STEEL SIGN POST

TUBULAR STEEL POSTS

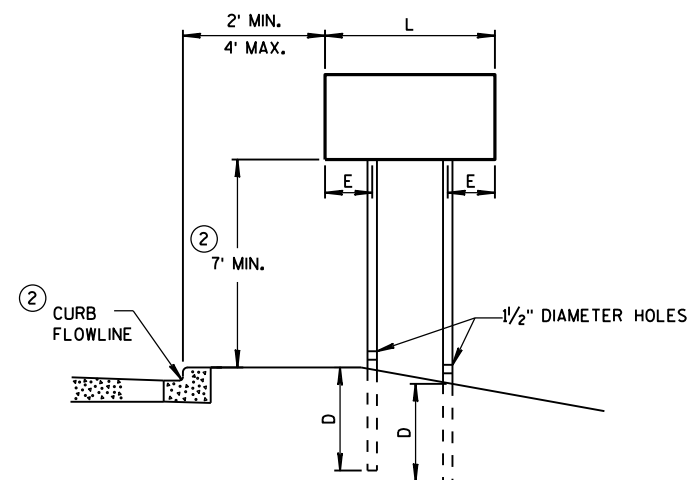
AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL  
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED  
ON TUBULAR STEEL POSTS.



SECTION A-A

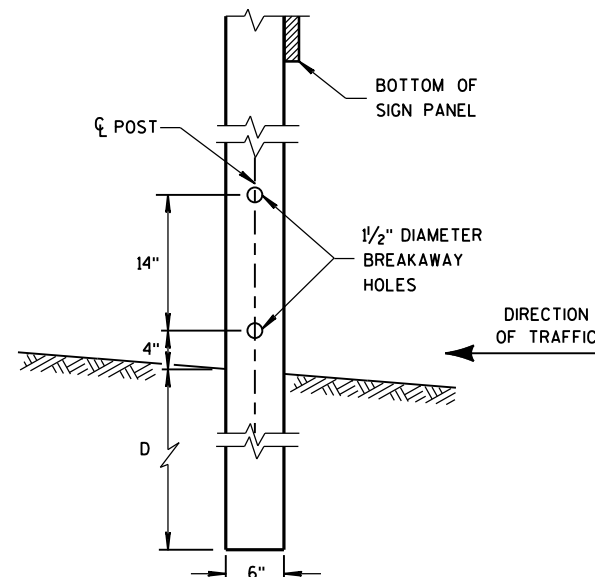


URBAN AREA

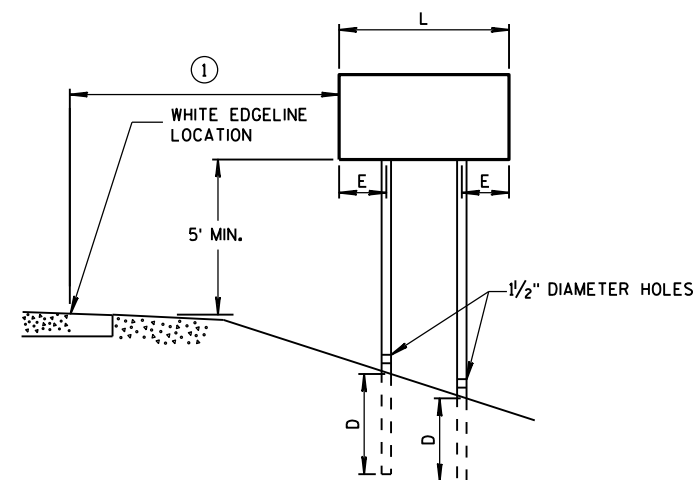
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST  
EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST  
MODIFICATION



RURAL AREA

4 " X 6 " WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS  
OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD  
BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF  
MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT  
HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK  
ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN  
THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED  
FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING,  
VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET  
OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL  
SIGN MOUNTING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
  - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

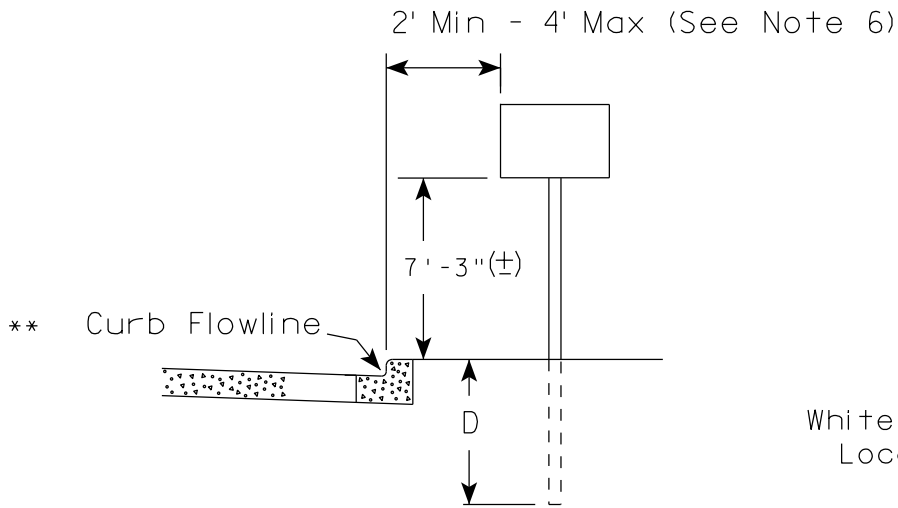
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
  - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

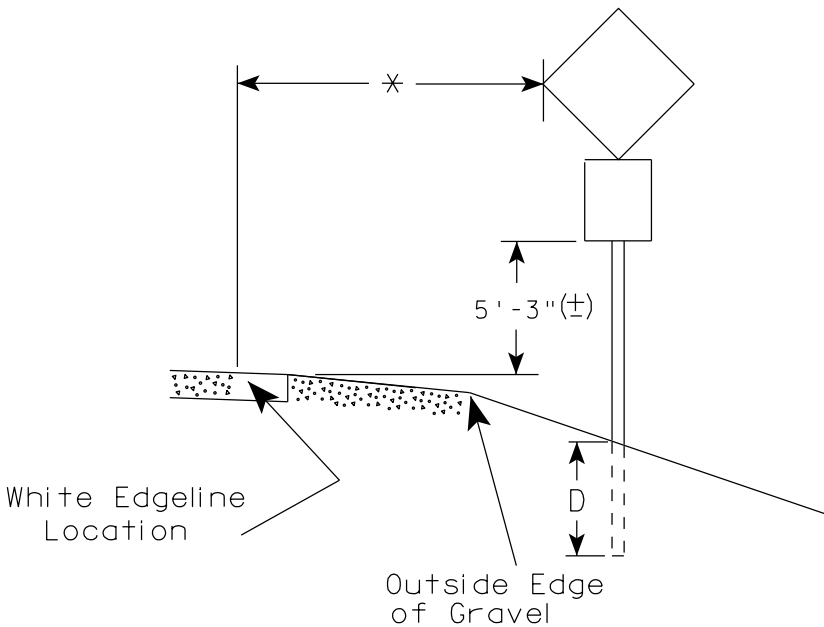
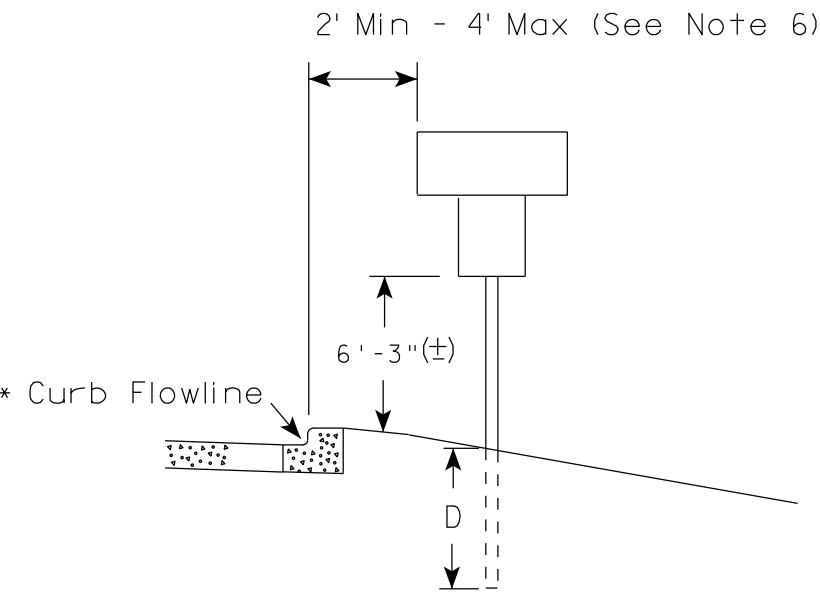
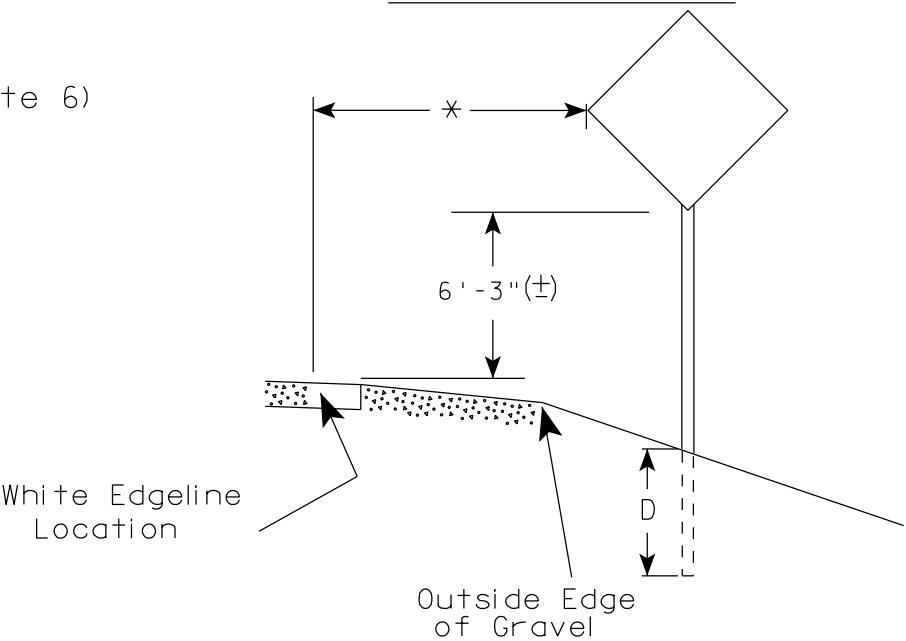
\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

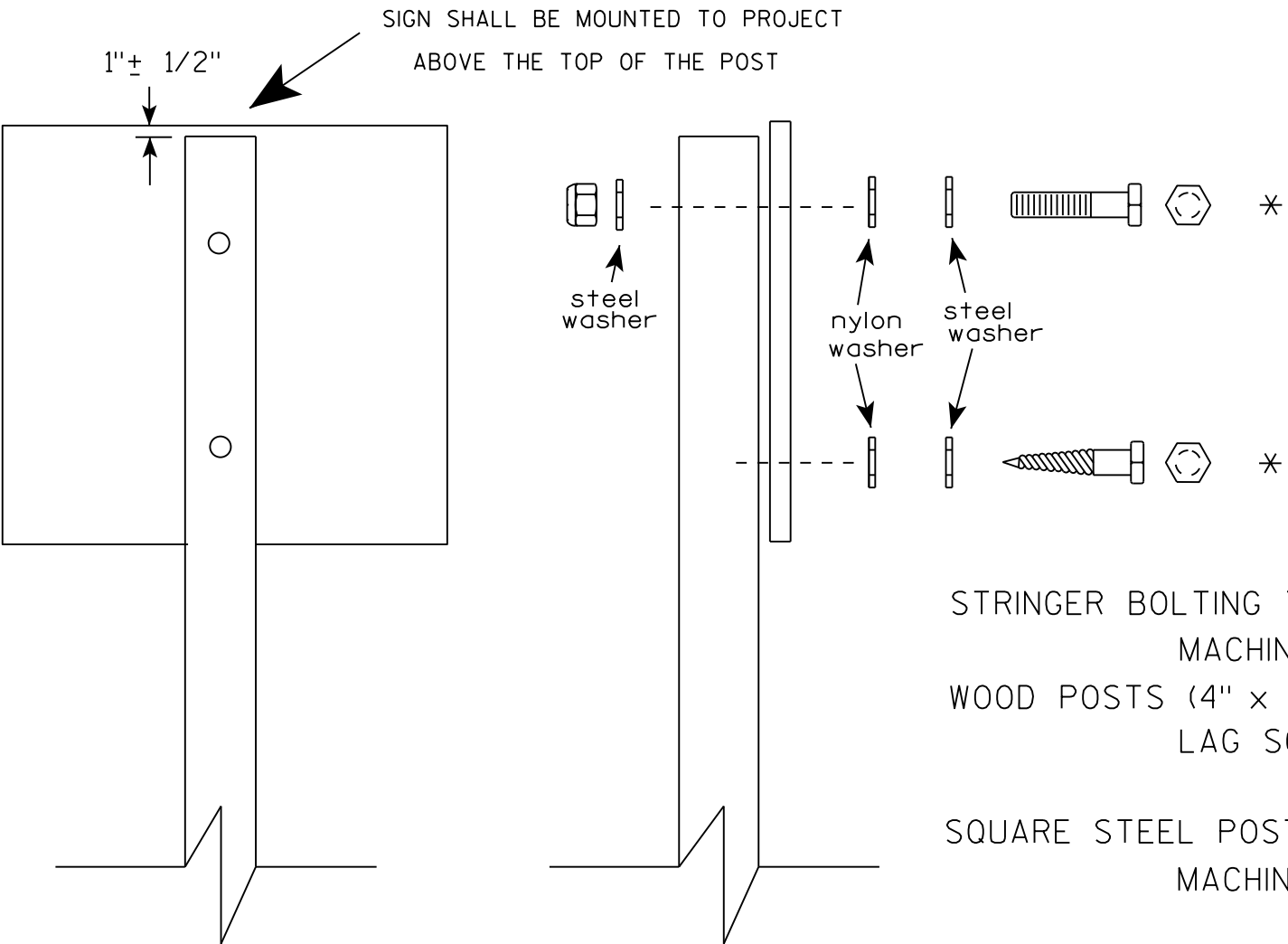
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

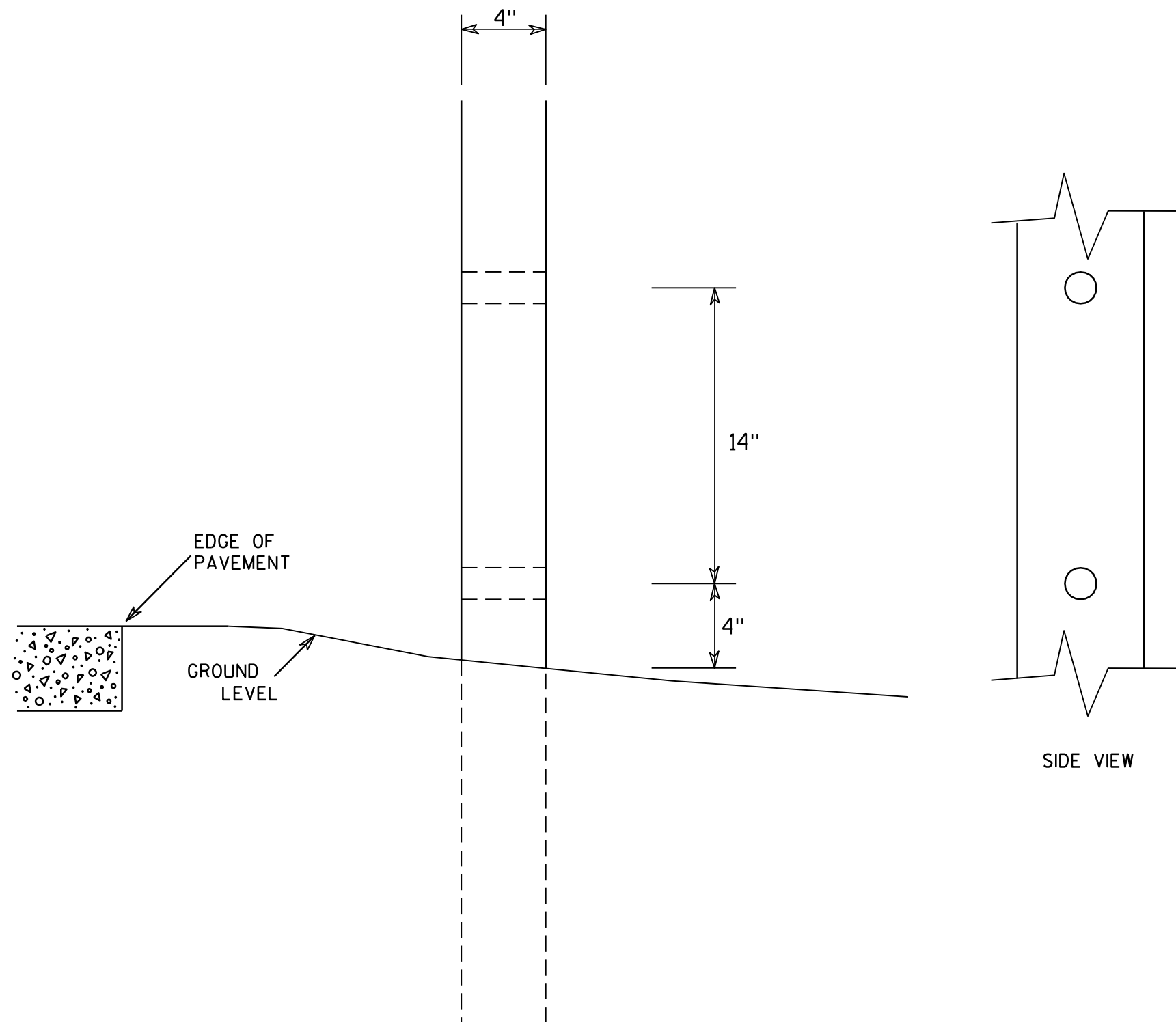
ATTACHMENT OF SIGNS  
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 8/11/16 PLATE NO. A4-8.8

7

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

**4 X 6 WOOD POST  
MODIFICATIONS**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

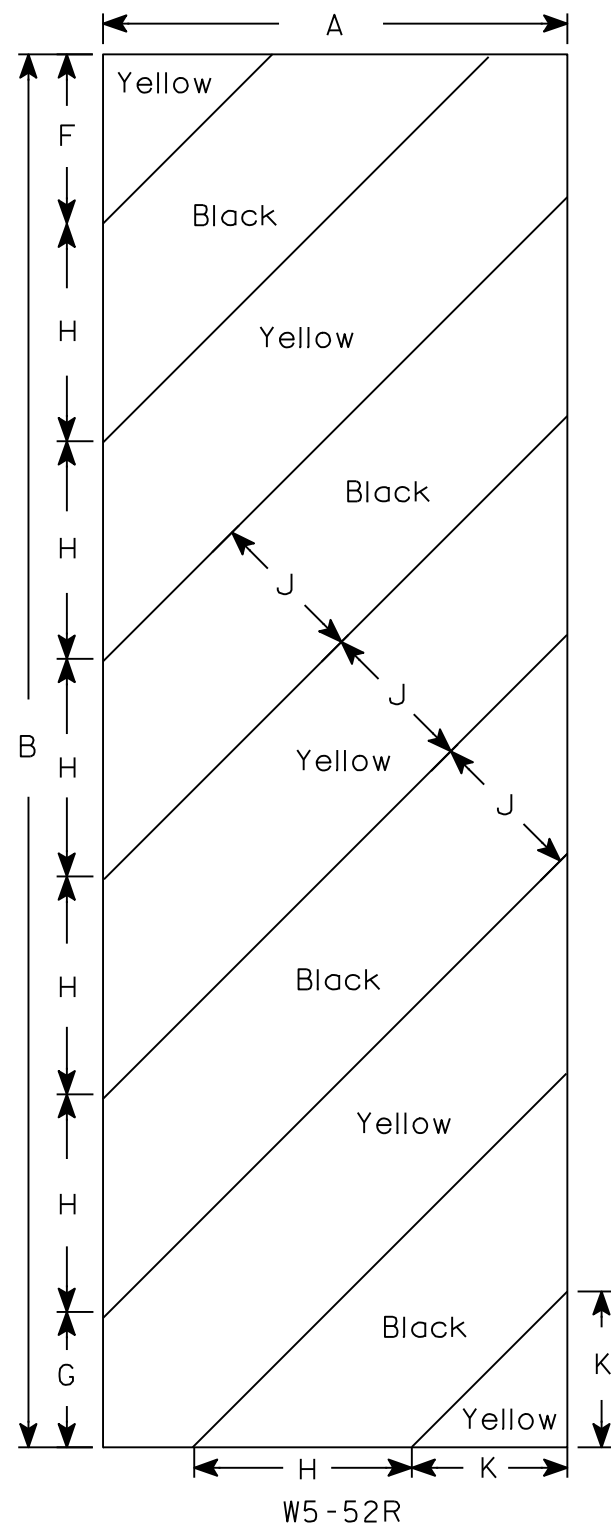
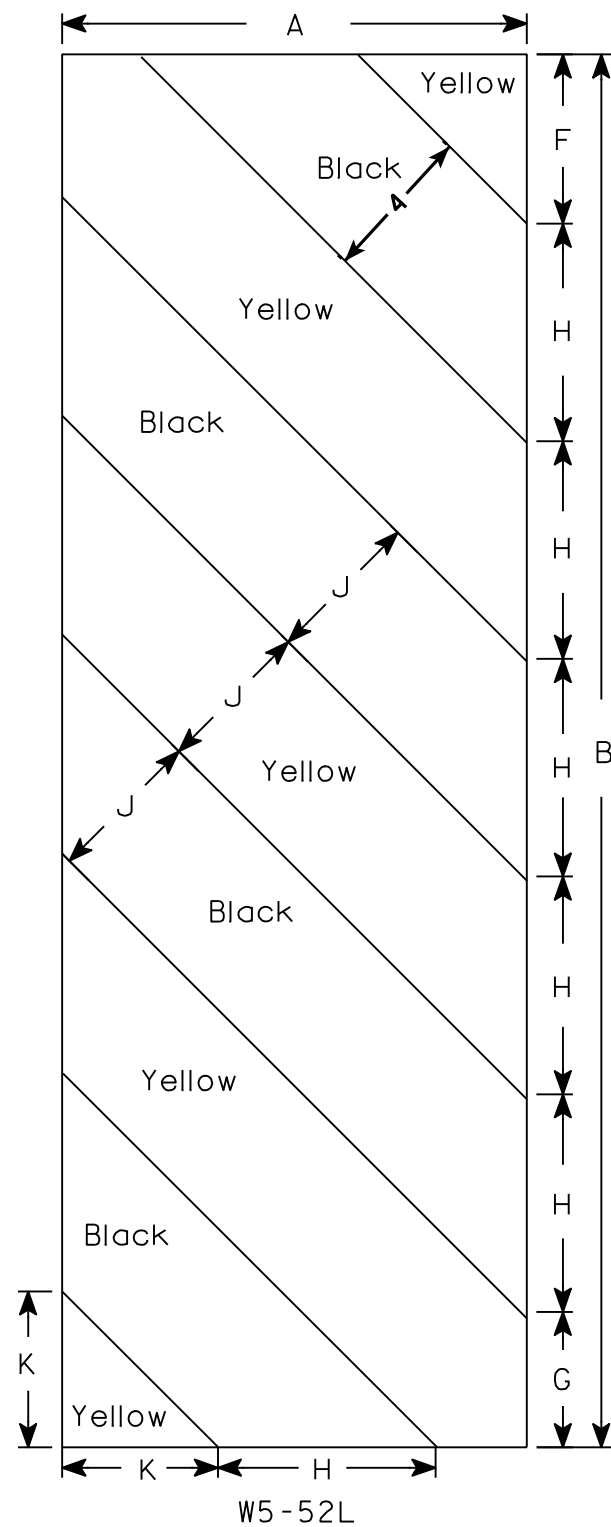
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 5⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

## C CURVE DATA

PI STA = 8+81.69  
DELTA = 59°36'39"  
D = 32°09'23"  
T = 102.07'  
L = 185.38'  
R = 178.18'  
PC STA = 7+79.62  
PT STA = 9+65.00

○ - INDICATES WING NUMBER

## C CURVE DATA

PI STA = 10+74.59  
DELTA = 26°15'47"  
D = 33°45'44"  
T = 39.59'  
L = 77.79'  
R = 169.70'  
PC STA = 10+35.00  
PT STA = 11+12.79

STATE PROJECT NUMBER

7231-00-70

BENCHMARKS

NAVD 88

NO.	STA./OFFSET	DESCRIPTION	ELEV.
1	9+96.06, 35.04' RT	CMCP - TOP, EAST END NORTH PIPE	870.63
2	10+74.56, 43.24' RT	2 POLE NAILS IN 12" BOX ELDER	876.66
3	9+91.64, 88.17' RT	2 POLE NAILS IN 48" COTTON WOOD	871.20

## DESIGN DATA

### LIVE LOAD:

DESIGN LOADING : HL-93

INVENTORY RATING FACTOR : 1.14

OPERATIONAL RATING FACTOR : 1.48

WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS.

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

### TRAFFIC DATA:

A.A.D.T. (2018) = 10 (EST.)

A.A.D.T. (2038) = 15 (EST.)

R.D.S. = 25 MPH

### MATERIAL PROPERTIES:

CONCRETE MASONRY, SUPERSTRUCTURE  $f'_c = 4,000$  P.S.I.

ALL OTHER  $f'_c = 3,500$  P.S.I.

HIGH-STRENGTH BAR STEEL REINFORCEMENT, GRADE 60  $f_y = 60,000$  P.S.I.

### FOUNDATION DATA:

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB WITH PILE POINTS, DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 130 TONS \* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTHS ARE 15'-0" AT BOTH ABUTMENTS.

\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

### HYDRAULIC DATA:

#### 100 YEAR FREQUENCY

DRAINAGE AREA	4.0 SQ. MI.
Q <sub>100</sub>	925 C.F.S.
VELOCITY	7.34 FT./SEC.
WATERWAY AREA	126 SQ. FT.
SCOUR CRITICAL CODE	8
HIGH WATER 100 ELEVATION	873.46
O <sub>2</sub>	140 C.F.S.
O <sub>2</sub> ELEVATION	869.60
O <sub>2</sub> VELOCITY	2.76 FT./SEC.

#### ROADWAY OVERFLOW DESIGN FREQUENCY

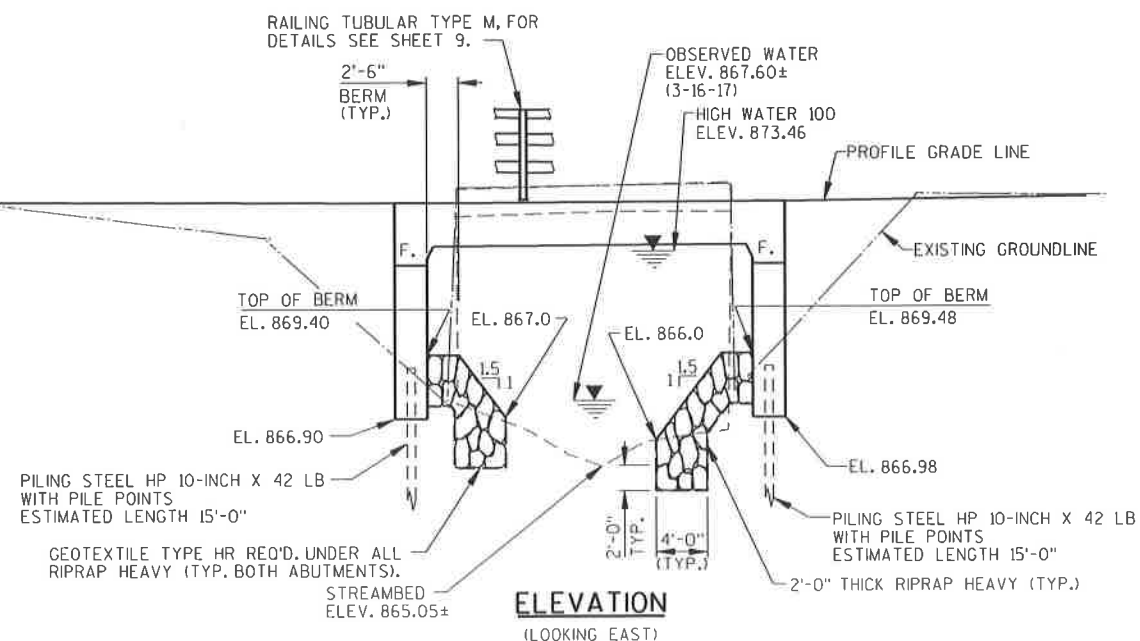
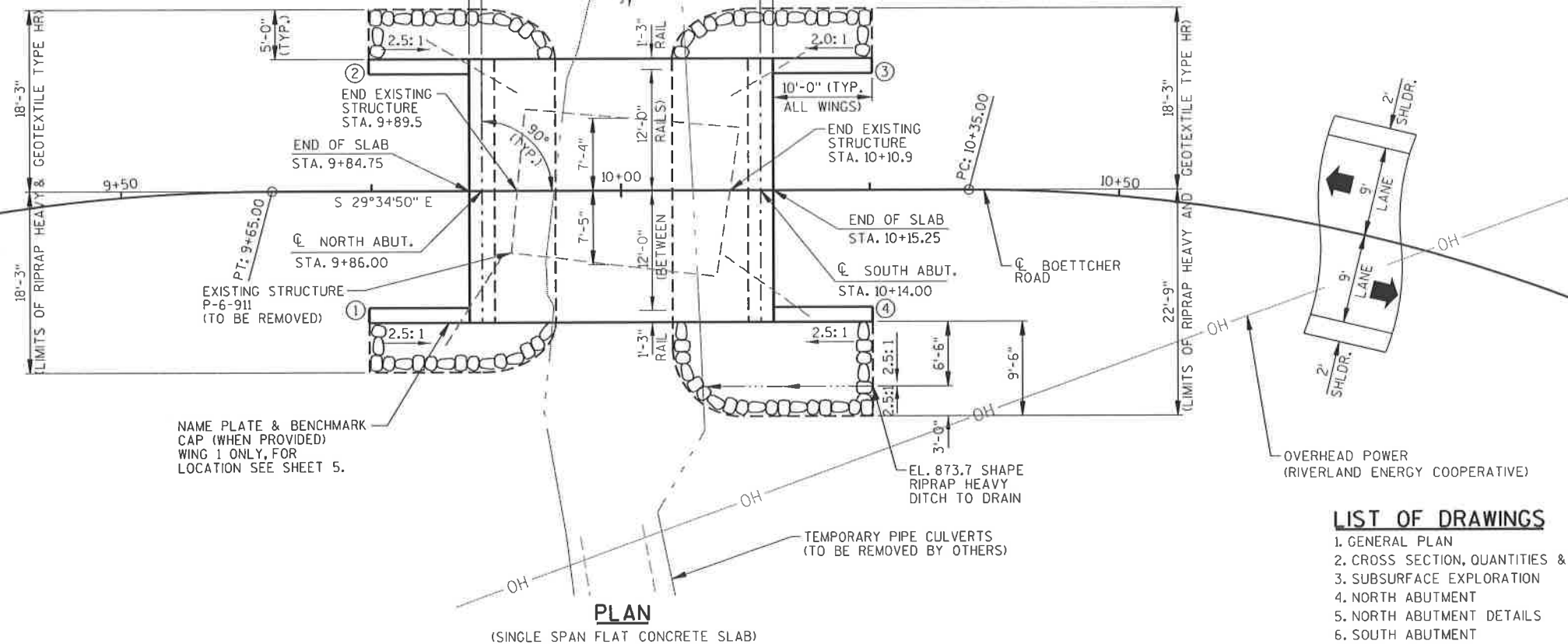
OVERTOPPING FREQUENCY > 100 YEARS

## LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. NORTH ABUTMENT
5. NORTH ABUTMENT DETAILS
6. SOUTH ABUTMENT
7. SOUTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. RAILING TUBULAR TYPE M

CONSULTANT DESIGN CONTACT:  
JOLIE SNYDER  
(608) 355-8912

BRIDGE OFFICE CONTACT:  
WILLIAM DREHER  
(608) 266-8489



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE LIMITS SHOWN ON SHEET 1 AND ON THE ABUTMENT SHEETS OR AS DIRECTED BY THE ENGINEER.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES" FOR THE ABUTMENTS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

THIS STRUCTURE WILL REPLACE THE EXISTING STRUCTURE, P-6-911, A 21.4 FT. LONG, SINGLE SPAN STEEL DECK GIRDER ON FULL RETAINING TIMBER ABUTMENTS WITH 14.8 FT. CLEAR ROAD WIDTH.

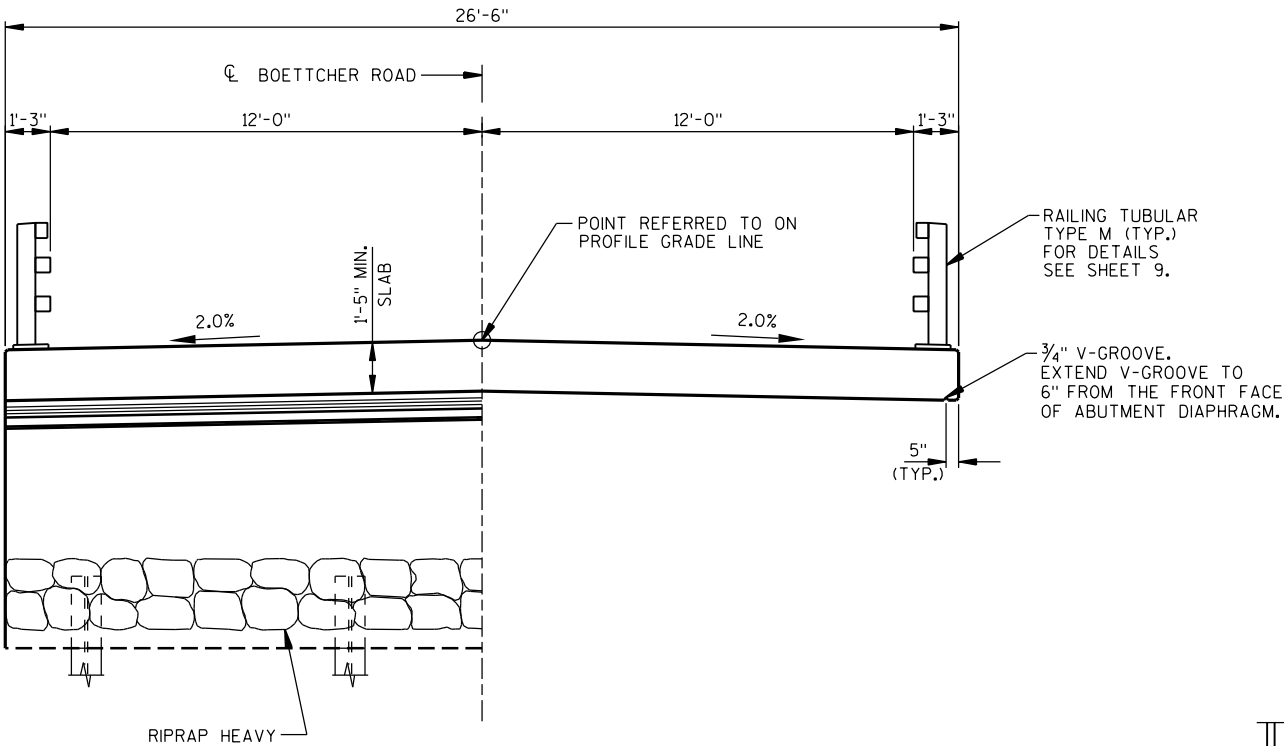
Ⓑ-BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CAN NOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.

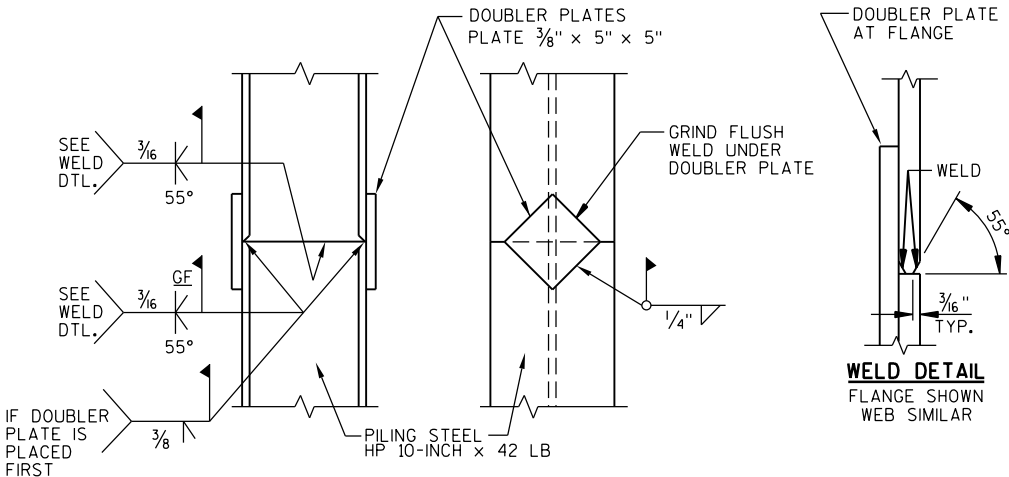
EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP AND EDGES OF SLAB, TO THE OUTSIDE 1'-0" OF THE UNDERSIDE OF SLAB, TO THE TOPS OF WINGS, TO THE EXPOSED FRONT FACES OF WINGS, AND TO THE END 1'-0" OF THE ABUTMENT BODY FRONT FACES.

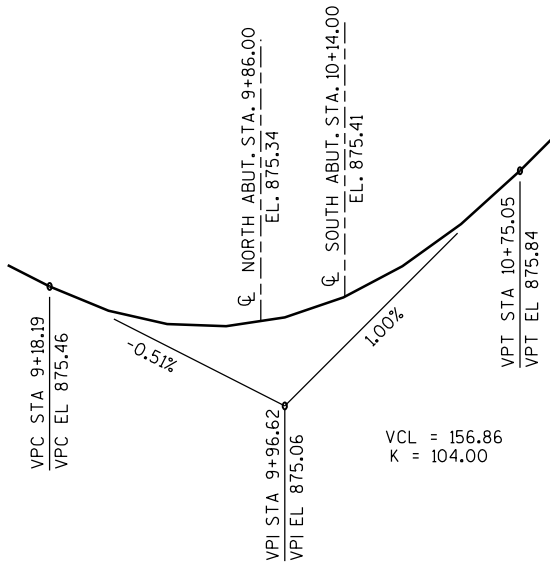
ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2012 ADJUSTED). BENCHMARK REFERENCES AT THE PROJECT SITE WERE SET BY THE CONSULTANT USING GPS TECHNOLOGY.



AT ABUTMENTS IN SPAN  
CROSS SECTION THRU BRIDGE  
(LOOKING SOUTH)



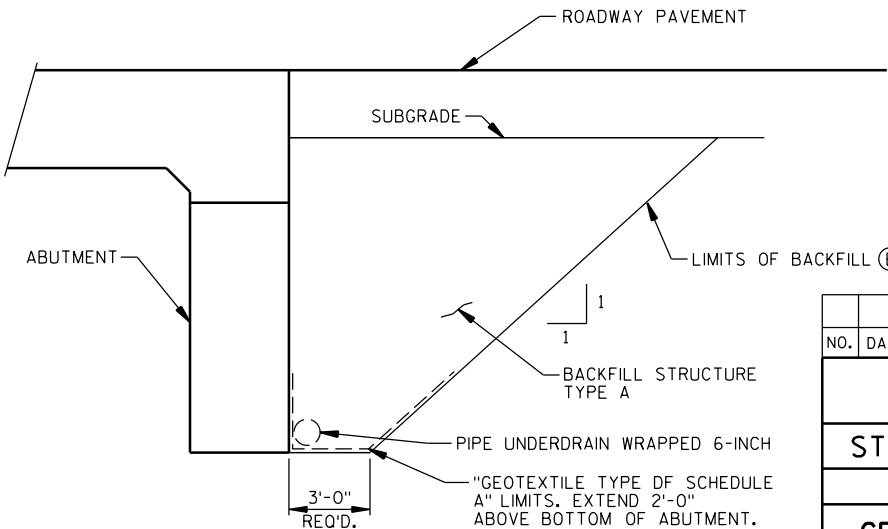
PILE SPLICE DETAILS



PROFILE GRADE LINE - BOETTCHER ROAD

TOTAL ESTIMATED QUANTITIES

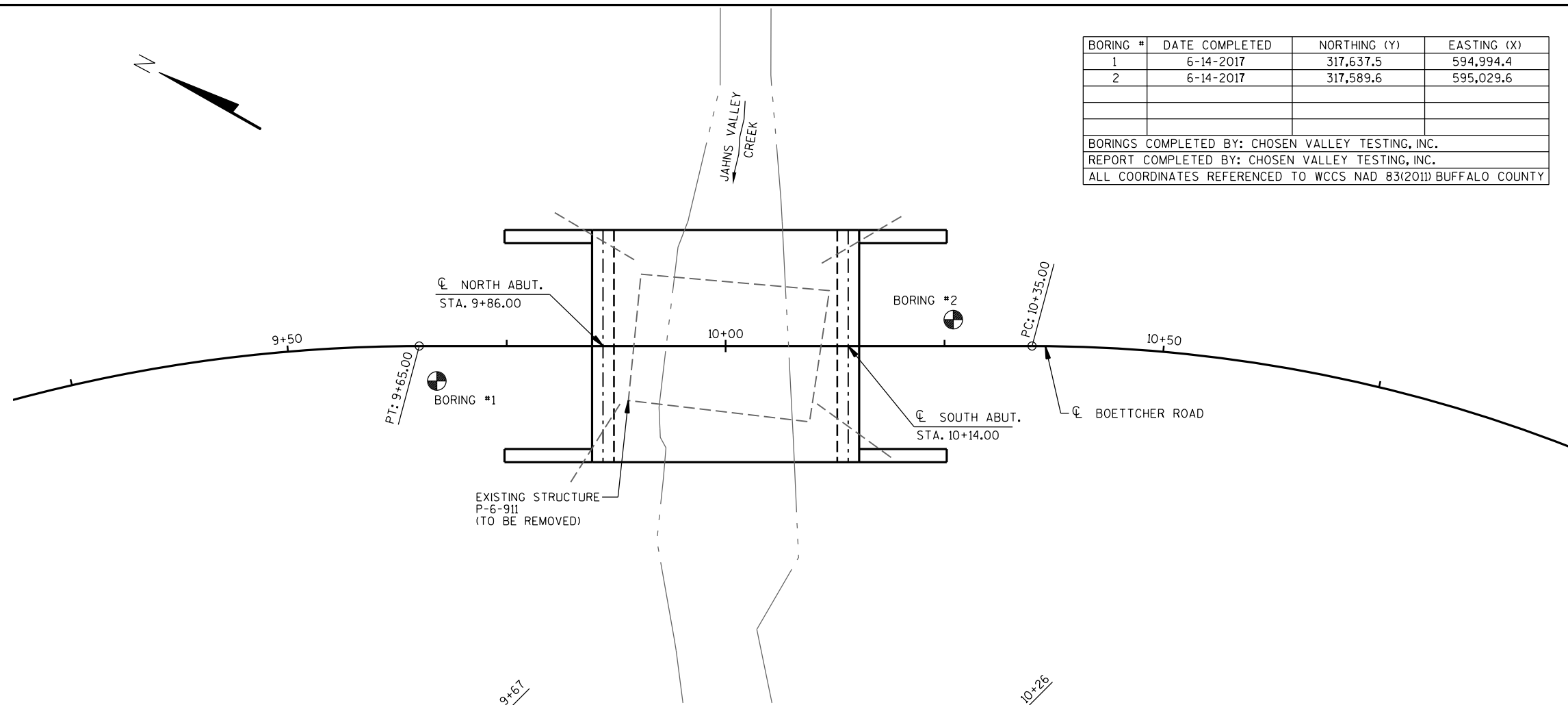
ITEM NUMBER	BID ITEM	UNIT	NORTH ABUT.	SOUTH ABUT.	SUPER	TOTAL
203.0600.S.01	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-	-	-	1
206.1000.01	EXCAVATION FOR STRUCTURES BRIDGES B-6-400	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	180	180	-	360
502.0100	CONCRETE MASONRY BRIDGES	CY	32	32	46	110
502.3200	PROTECTIVE SURFACE TREATMENT	SY	13	13	105	131
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1600	1600	-	3200
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1360	1370	8600	11330
513.4061.01	RAILING TUBULAR TYPE M B-6-400	LF	-	-	106	106
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	-	16
550.0500	PILE POINTS	EACH	4	4	-	8
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	60	60	-	120
606.0300	RIPRAP HEAVY	CY	35	45	-	80
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	85	85	-	170
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	30	30	-	60
645.0120	GEOTEXTILE TYPE HR	SY	80	100	-	180
NON-BID ITEMS						
	PREFORMED FILLER	SIZE				1/2" & 3/4"



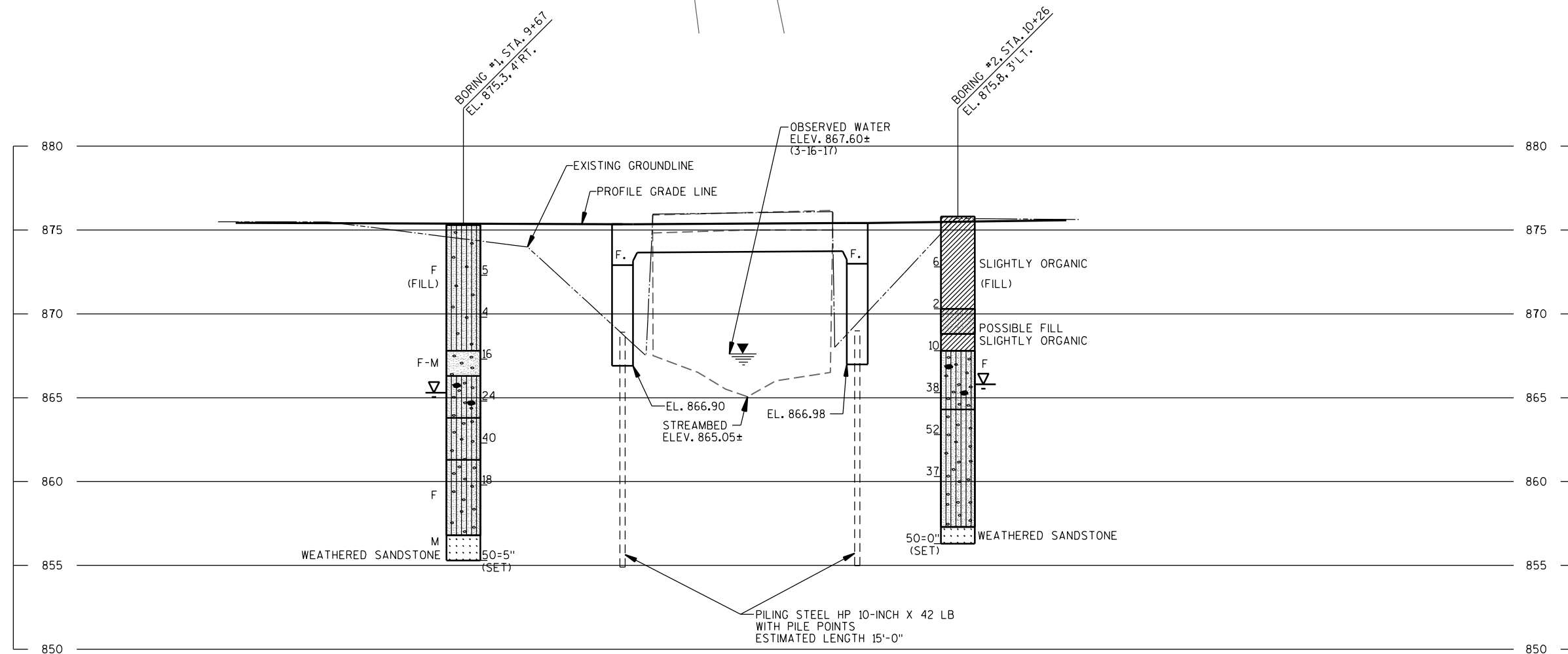
STRUCTURE BACKFILL DETAIL















NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-400			
DRAWN BY RLR		PLANS CK'D. JAS	
CROSS SECTION, QUANTITIES & NOTES			SHEET 2 OF 9

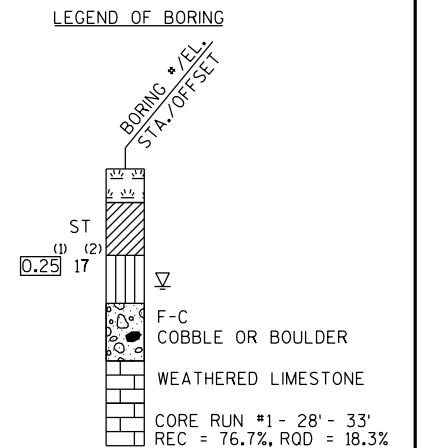




BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	6-14-2017	317,637.5	594,994.4
2	6-14-2017	317,589.6	595,029.6
BORINGS COMPLETED BY: CHOSEN VALLEY TESTING, INC.			
REPORT COMPLETED BY: CHOSEN VALLEY TESTING, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) BUFFALO COUNTY			



STATE PROJECT NUMBER			
7231-00-70			
<u>MATERIAL SYMBOLS</u>			
	ASPHALT		TOPSOIL
	CONCRETE		FILL
	SAND		CLAY
	BOULDERS OR COBBLES		LIMESTONE
	SHALE		BEDROCK (UNKNOWN)
	IGNEOUS/ META		GRAVEL
	SILT		PEAT



- (1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)
- (2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206 STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING  
▼ END OF DRILLING  
▽ AFTER DRILLING

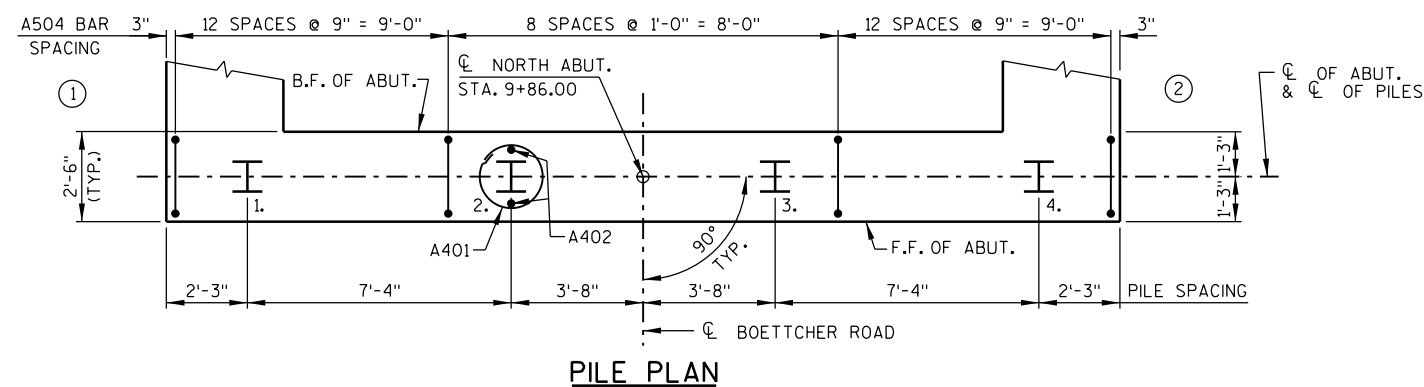
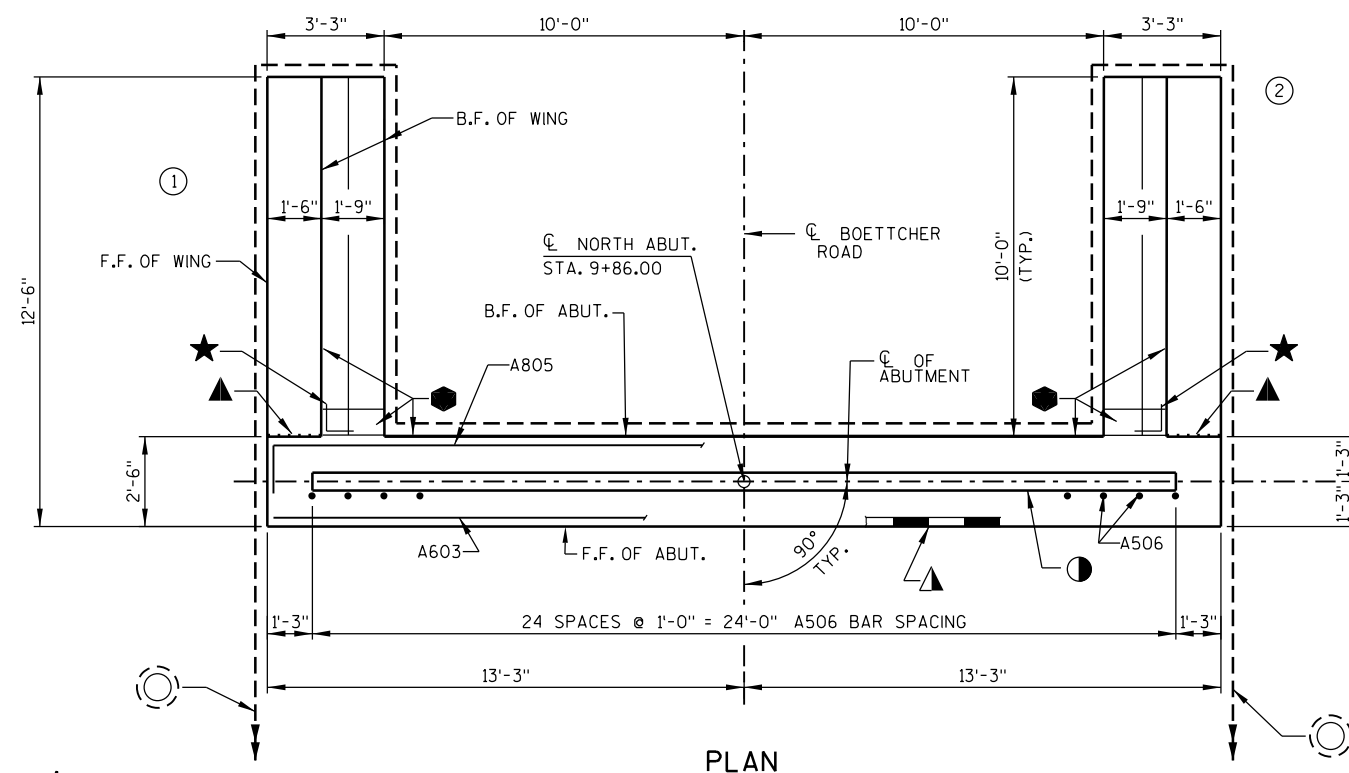
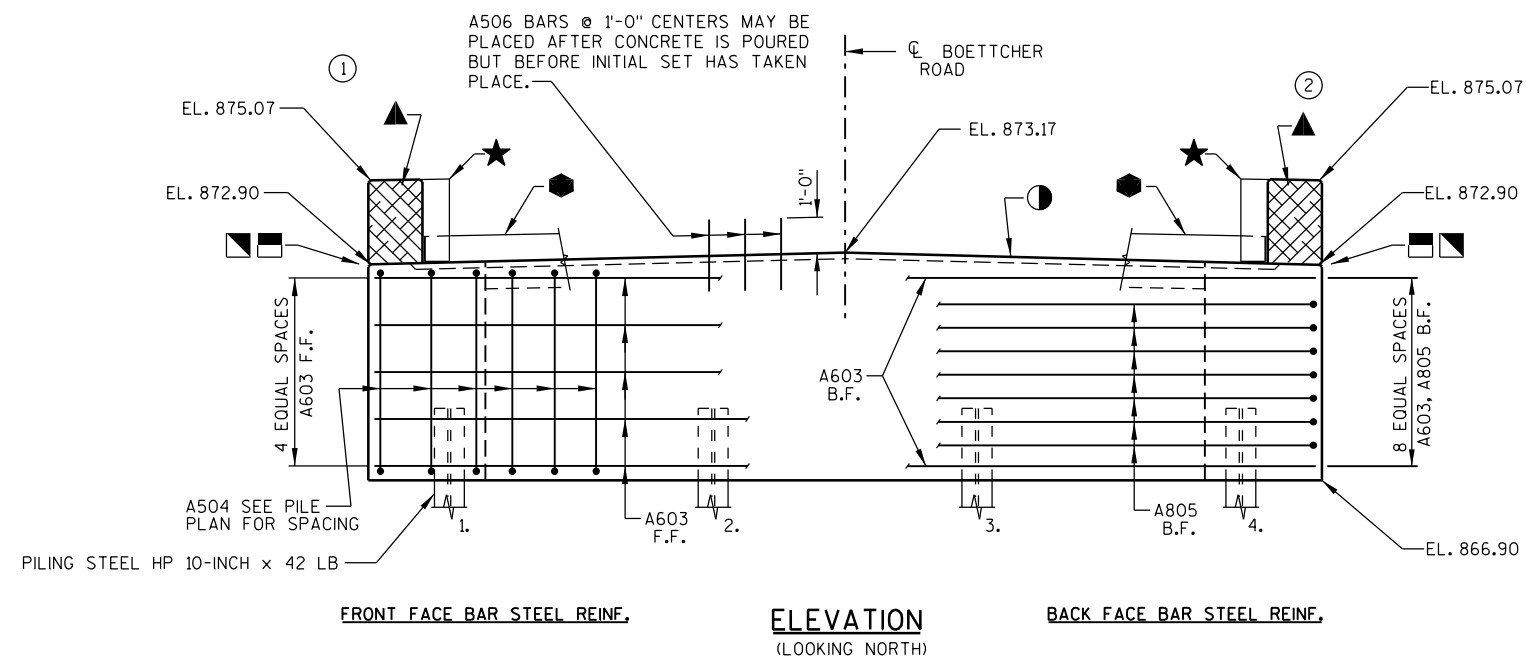
## ABBREVIATIONS

F-FINE	M-MEDIUM	C-COARSE	ST-SHELBY TUBE
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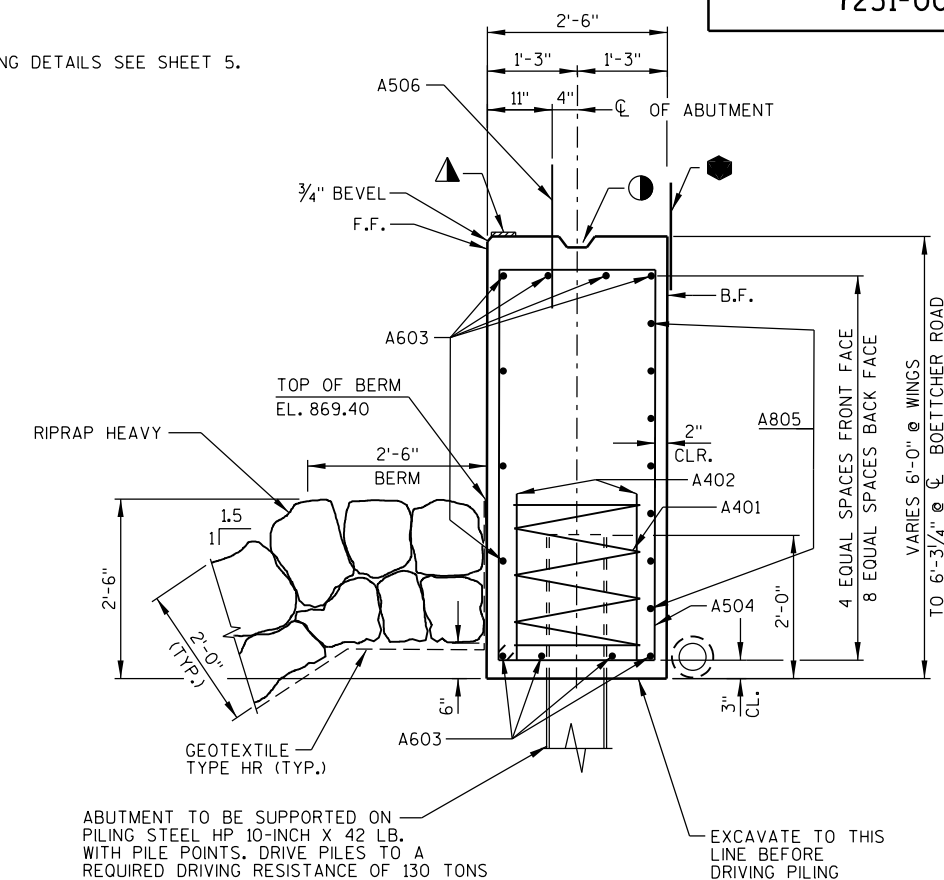
## SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE		B-6-400			
		DRAWN BY	RLR	PLANS CK'D.	JAS
SUBSURFACE EXPLORATION			SHEET 3 OF 9		



NOTE:  
FOR WING DETAILS SEE SHEET 5.



## TYPICAL SECTION THRU ABUTMENT

## LEGEND

- KEYED CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. POUR CONCRETE ABOVE THIS JOINT AFTER SLAB IS IN PLACE AND PLACE ● ON B.F. OF WING.
- ▤ 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQ'D. ONLY WHERE CONST. JOINT IS USED.
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
- ▲ 4"x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
- ★ VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
- HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS. PLACE BOTTOM HALF HORIZONTAL AT HAUNCHED AREA OF WINGS AT CONSTRUCTION JOINT.
- PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS SEE SHEET 5.
- INDICATES WING NUMBER

F.F. - FRONT FACE

B.F. - BACK FACE

CL. - CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-400	
DRAWN BY		RLR	PLANS CK'D. JAS
NORTH ABUTMENT		SHEET 4 OF 9	

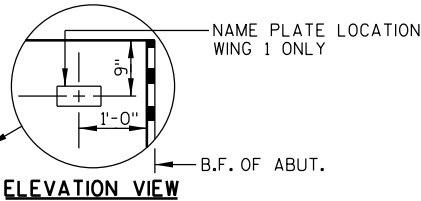
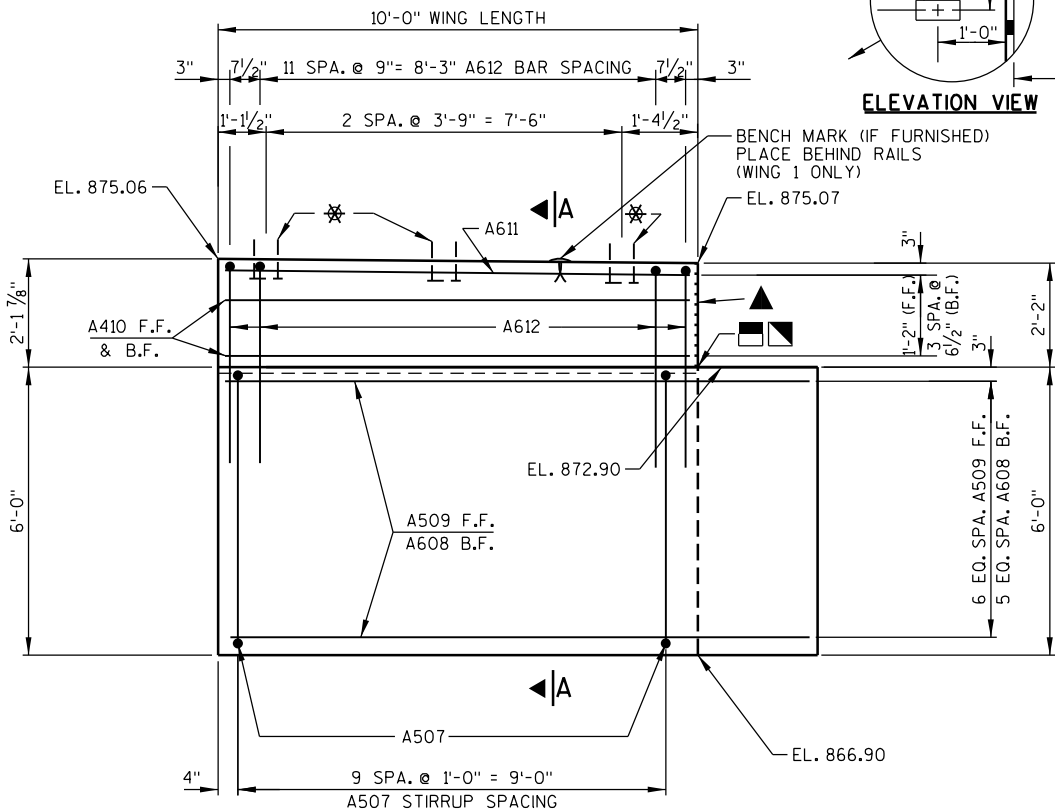
UNCOATED 1600 LBS.  
COATED 1360 LBS.

BILL OF BARS (NORTH ABUTMENT)

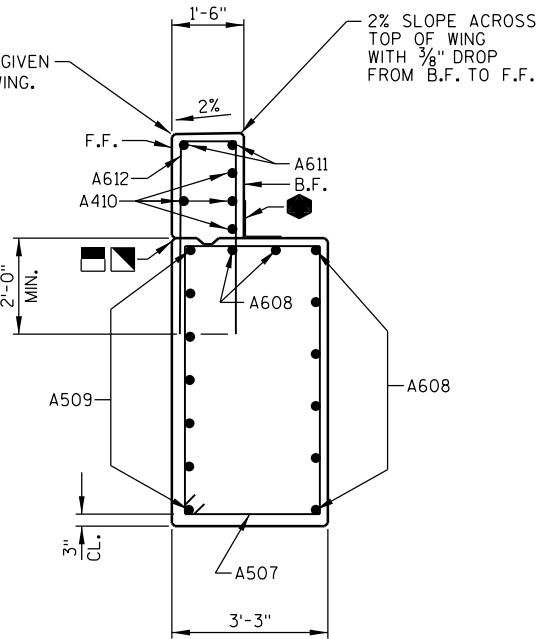
MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
A401	-	4	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP @ EACH PILE
A402	-	8	2'-3"		ABUT. BODY - 2 PER PILE - VERT.
A603	-	11	26'-2"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
A504	-	33	16'-0"	X	ABUT. BODY - STIRRUPS - VERT.
A805	-	7	28'-5"	X	ABUT. BODY - B.F. - HORIZ.
A506	25	-	2'-0"		ABUT. BODY - TOP - DOWELS - VERT.
A507	20	-	17'-6"	X	WINGS - BASE - STIRRUP - VERT.
A608	16	-	12'-0"		WINGS - BASE - B.F. & TOP - HORIZ.
A509	14	-	12'-0"		WINGS - BASE - F.F. - HORIZ.
A410	8	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
A611	4	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
A612	28	-	8'-10"	X	WINGS - TOP - STIRRUP - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

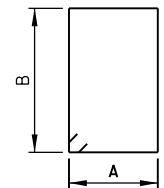
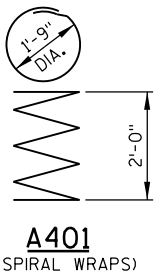
✱ — FOR RAIL POST ANCHOR DETAILS, SEE SHEET 9.



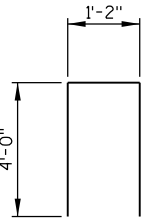
ELEVATIONS ARE GIVEN AT THE F.F. OF WING.



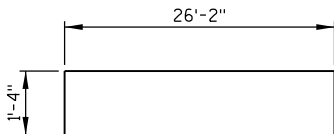
SECTION A-A THRU WING



MARK	A	B
A504	2'-2"	5'-6"
A507	2'-11"	5'-6"

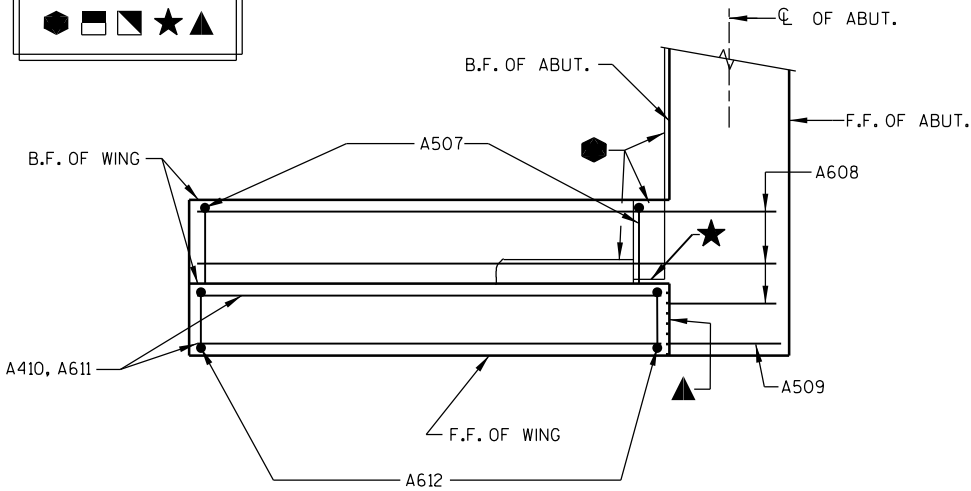


A612

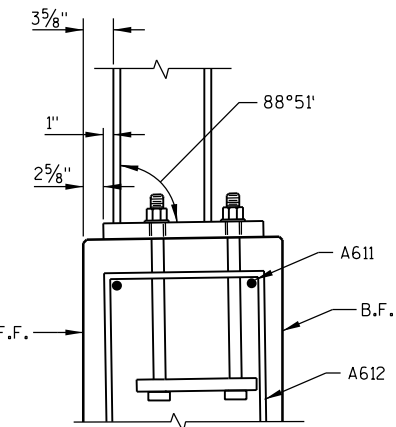


A805

SEE SHEET 4 LEGEND FOR DESCRIPTION OF



PLAN - WING

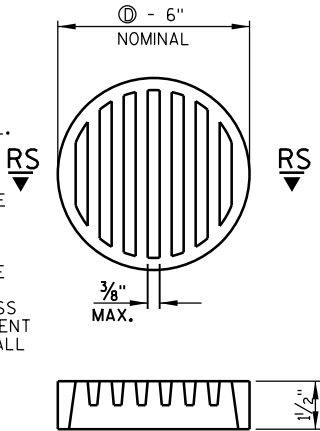


SECTION AT TOP OF WING

RODENT SHIELD NOTES:

ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHEMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

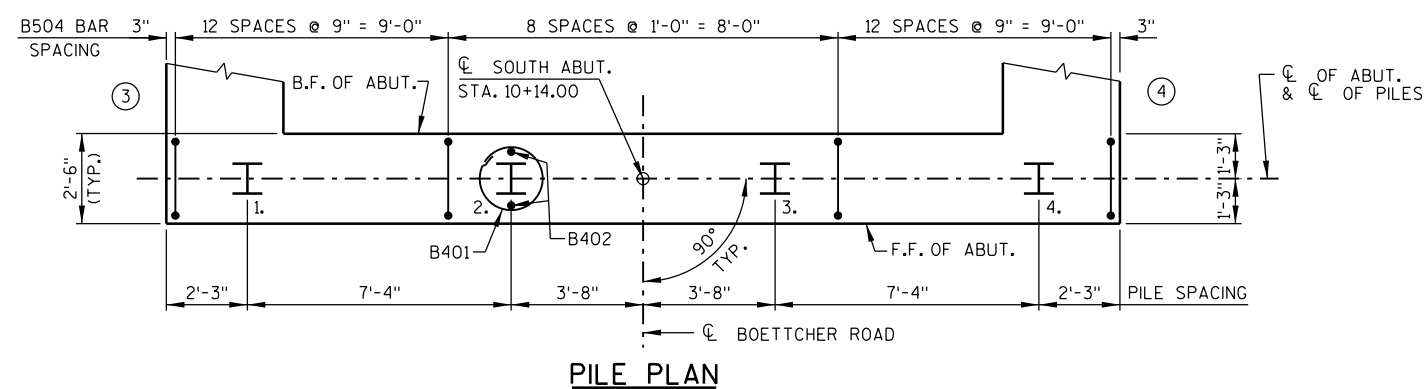
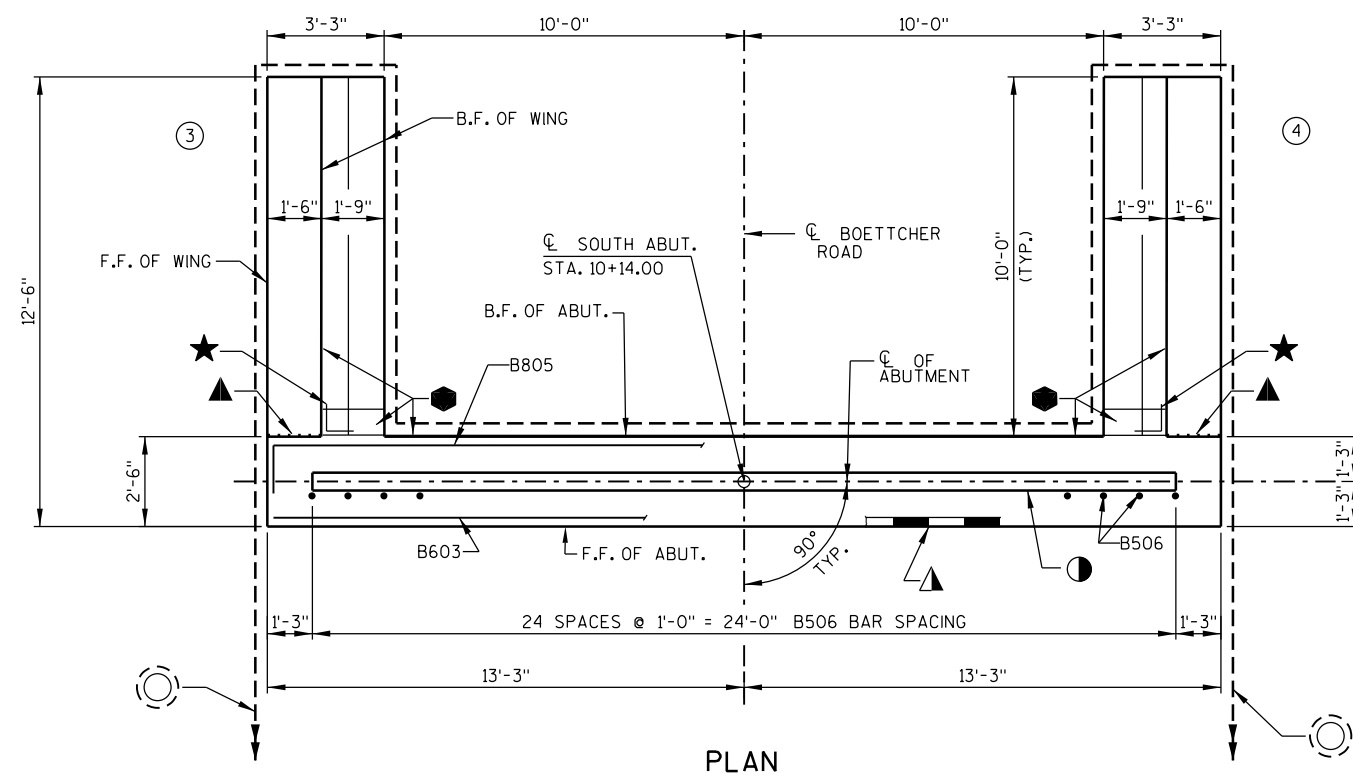
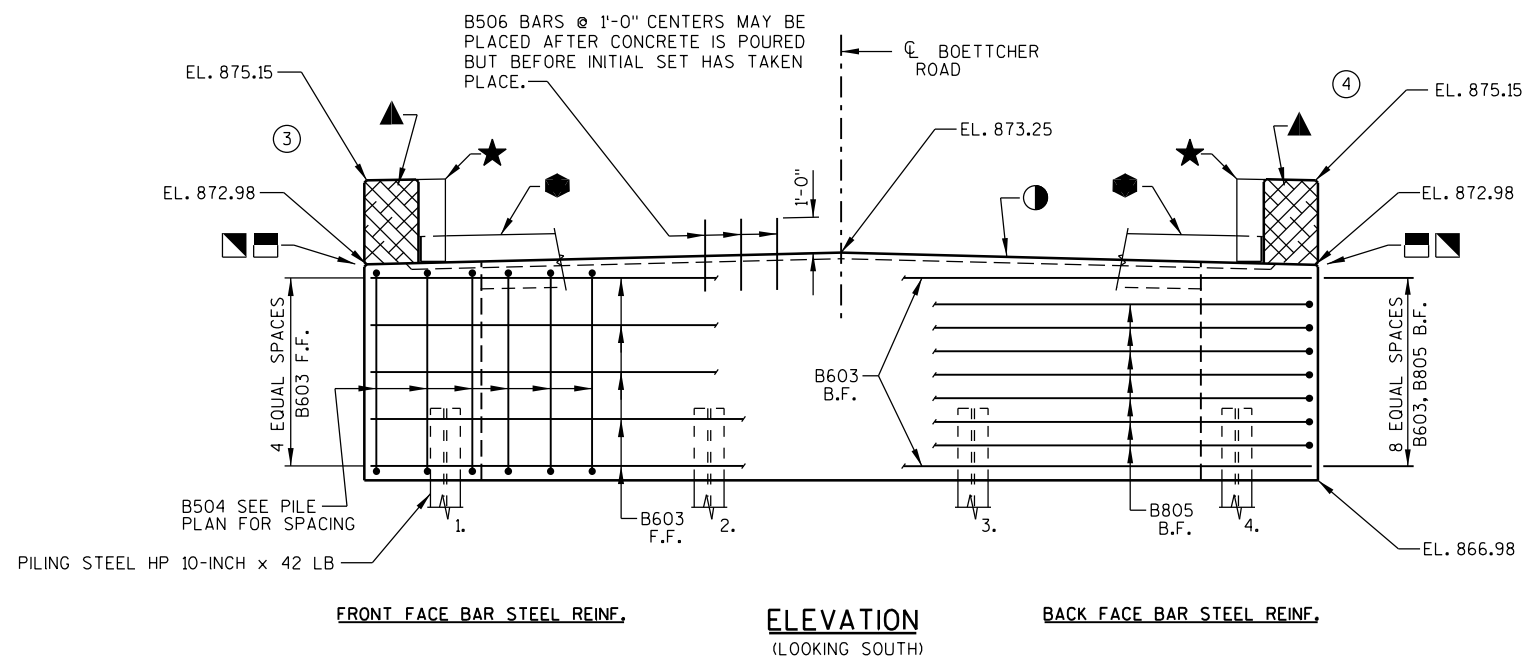


SECTION RS-RS

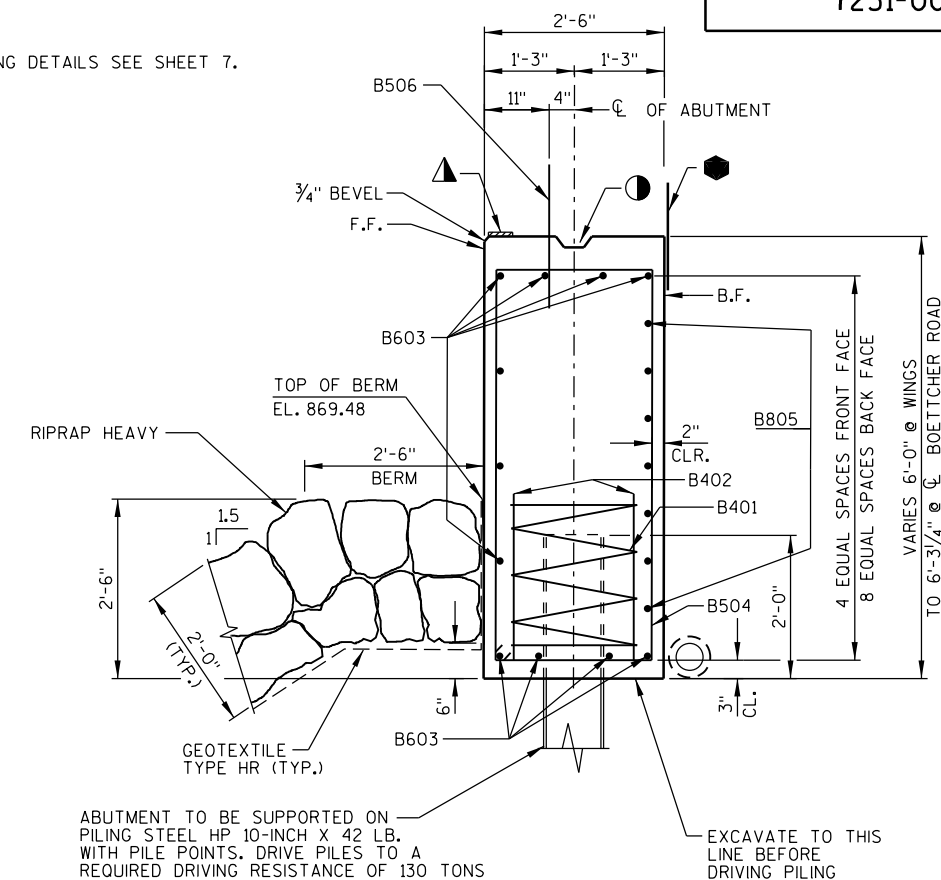
RODENT SHIELD

① - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-400	
DRAWN BY		RLR	PLANS CK'D. JAS
NORTH ABUTMENT DETAILS		SHEET 5 OF 9	













NOTE:  
FOR WING DETAILS SEE SHEET 7.



ABUTMENT TO BE SUPPORTED ON  
PILING STEEL HP 10-INCH X 42 LB.  
WITH PILE POINTS. DRIVE PILES TO A  
REQUIRED DRIVING RESISTANCE OF 130 TONS  
PER PILE AS DETERMINED BY THE MODIFIED  
GATES DYNAMIC FORMULA. ESTIMATED SOUTH  
ABUT. PILE LENGTHS ARE 15'-0". SEE  
SHEET 2 FOR PILE SPlice DETAILS.

TYPICAL SECTION THRU ABUTMENT

LEGEND

-  - KEYED CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. POUR CONCRETE ABOVE THIS JOINT AFTER SLAB IS IN PLACE AND PLACE  ON B.F. OF WING.
-  - 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQ'D. ONLY WHERE CONST. JOINT IS USED.
-  - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
-  - 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
-  - 4"x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
-  - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
-  - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS. PLACE BOTTOM HALF HORIZONTAL AT HAUNCHED AREA OF WINGS AT CONSTRUCTION JOINT.
-  - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS SEE SHEET 5.
-  - INDICATES WING NUMBER

F.F. - FRONT FACE

B.F. - BACK FACE

CL. - CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-400	
DRAWN BY		RLR	PLANS CK'D. JAS
SOUTH ABUTMENT		SHEET 6 OF 9	

✱ — FOR RAIL POST ANCHOR DETAILS, SEE SHEET 9.

UNCOATED 1600 LBS.  
COATED 1370 LBS.

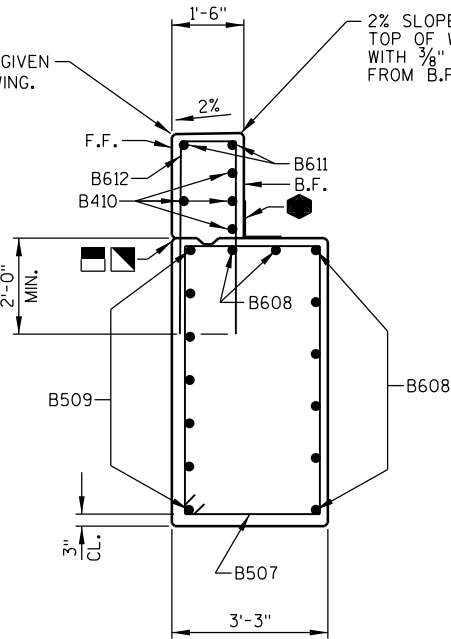
BILL OF BARS (SOUTH ABUTMENT)

MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
B401	-	4	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP @ EACH PILE
B402	-	8	2'-3"		ABUT. BODY - 2 PER PILE - VERT.
B603	-	11	26'-2"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
B504	-	33	16'-0"	X	ABUT. BODY - STIRRUPS - VERT.
B805	-	7	28'-5"	X	ABUT. BODY - B.F. - HORIZ.
B506	25	-	2'-0"		ABUT. BODY - TOP - DOWELS - VERT.
B507	20	-	17'-6"	X	WINGS - BASE - STIRRUP - VERT.
B608	16	-	12'-0"		WINGS - BASE - B.F. & TOP - HORIZ.
B509	14	-	12'-0"		WINGS - BASE - F.F. - HORIZ.
B410	8	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
B611	4	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
B612	28	-	9'-0"	X	WINGS - TOP - STIRRUP - VERT.

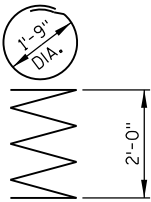
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

ELEVATIONS ARE GIVEN AT THE F.F. OF WING.

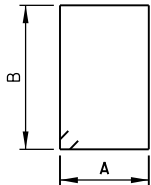
2% SLOPE ACROSS TOP OF WING WITH 3/8" DROP FROM B.F. TO F.F.



SECTION B-B THRU WING

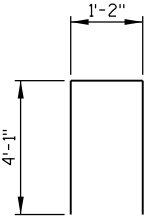


B401  
(5 SPIRAL WRAPS)

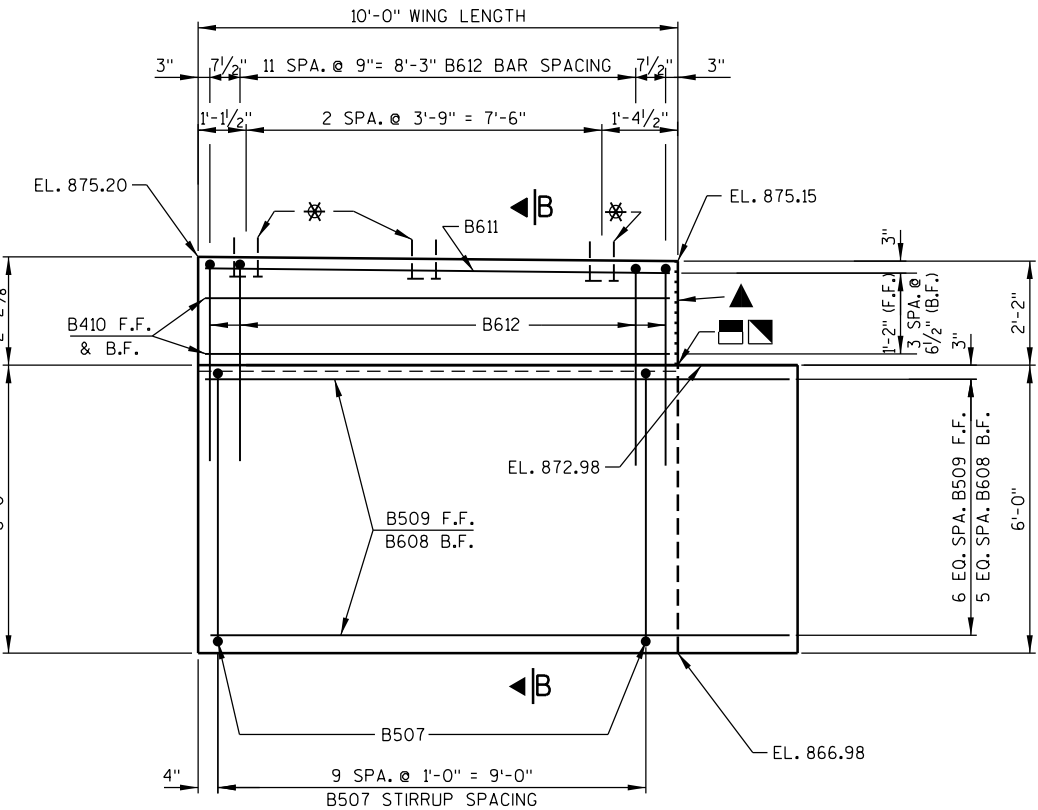
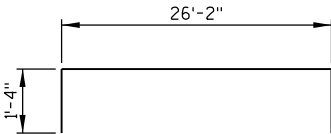


MARK	A	B
B504	2'-2"	5'-6"
B507	2'-11"	5'-6"

B612

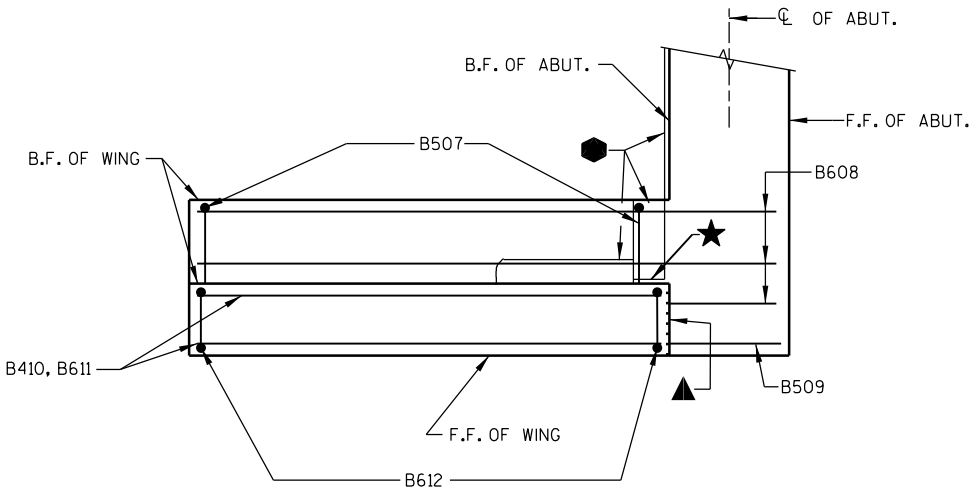


B805

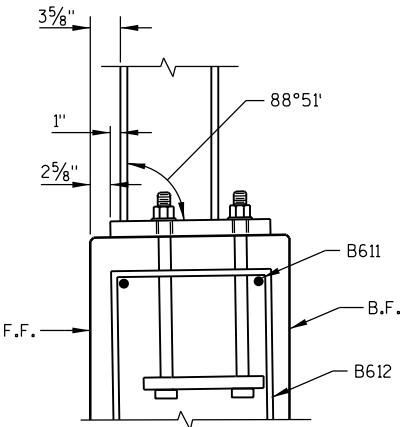


ELEVATION - WING

NOTE:  
WING 3 SHOWN  
WING 4 SIMILAR



PLAN - WING



SECTION AT TOP OF WING

SEE SHEET 6 LEGEND FOR DESCRIPTION OF



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-400	
DRAWN BY		RLR	PLANS CK'D. JAS
SOUTH ABUTMENT DETAILS		SHEET 7 OF 9	

GENERAL NOTES

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

SURVEY TOP OF SLAB ELEVATIONS

LOCATION	SPAN POINT	WEST SLAB EDGE	C/L BOETTCHER ROAD	EAST SLAB EDGE
NORTH ABUT.	1.0			
	1.5			
SOUTH ABUT.	2.0			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS AND AT THE 0.5 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR C/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

TOP OF SLAB ELEVATIONS AND CAMBER VALUES

LOCATION	SPAN POINT	WEST SLAB EDGE	C/L BOETTCHER ROAD	EAST SLAB EDGE	CAMBER VALUE (INCHES)
NORTH ABUT.	1.0	875.07	875.34	875.07	0.0
	1.1	875.07	875.34	875.07	0.2
	1.2	875.08	875.34	875.08	0.3
	1.3	875.09	875.35	875.09	0.4
	1.4	875.09	875.36	875.09	0.5
	1.5	875.10	875.36	875.10	0.5
	1.6	875.11	875.37	875.11	0.5
	1.7	875.12	875.38	875.12	0.4
	1.8	875.13	875.39	875.13	0.3
SOUTH ABUT.	1.9	875.14	875.40	875.14	0.2
	2.0	875.15	875.41	875.15	0.0

BILL OF BARS (COATED) 8,600 LBS.

MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
S501	54	7'-1"	X	DIAPHRAGM @ ABUTS. - LONGIT.
S902	27	30'-2"		SLAB BOTTOM - LONGIT.
S903	26	22'-0"		SLAB BOTTOM - LONGIT.
S504	76	26'-2"		SLAB TOP & BOTTOM - TRANS.
S405	27	30'-2"		SLAB TOP - LONGIT.
S606	24	12'-0"	X	SLAB TOP @ RAIL POST, 2 PER POST
S607	32	6'-0"		SLAB TOP @ RAIL POST, 4 PER POST
S608	16	6'-0"	X	SLAB TOP @ RAIL END POST AS NOTED

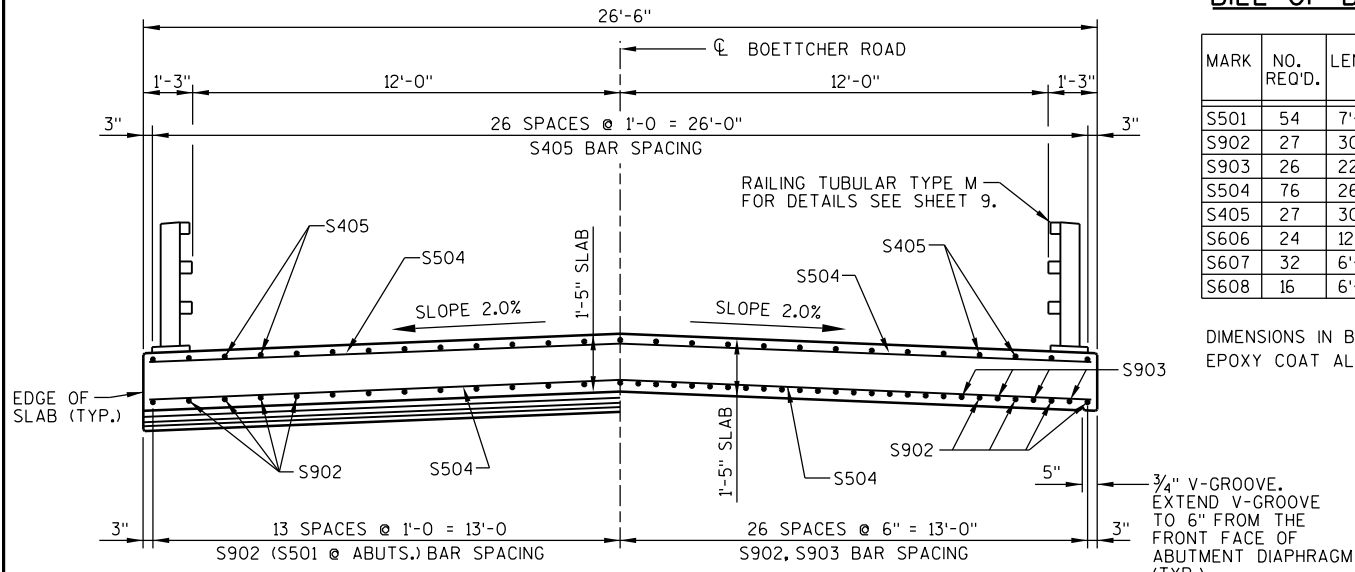
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR. EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.

CAMBER DIAGRAM

CAMBER SPANS AS SHOWN ABOVE AND IN THE TABLE OF VALUES TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTION APPROXIMATES 1/3 OF CAMBER VALUES SHOWN.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE, FOLLOW THIS PROCEDURE:

- TOP OF SLAB ELEVATION AT FINAL GRADE
- SLAB THICKNESS
  - + CAMBER
  - + FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
  - = TOP OF SLAB FALSEWORK ELEVATION

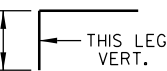


AT ABUTMENTS

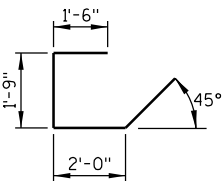
IN SPAN

CROSS SECTION THRU BRIDGE

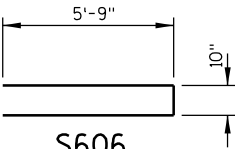
(LOOKING NORTH)



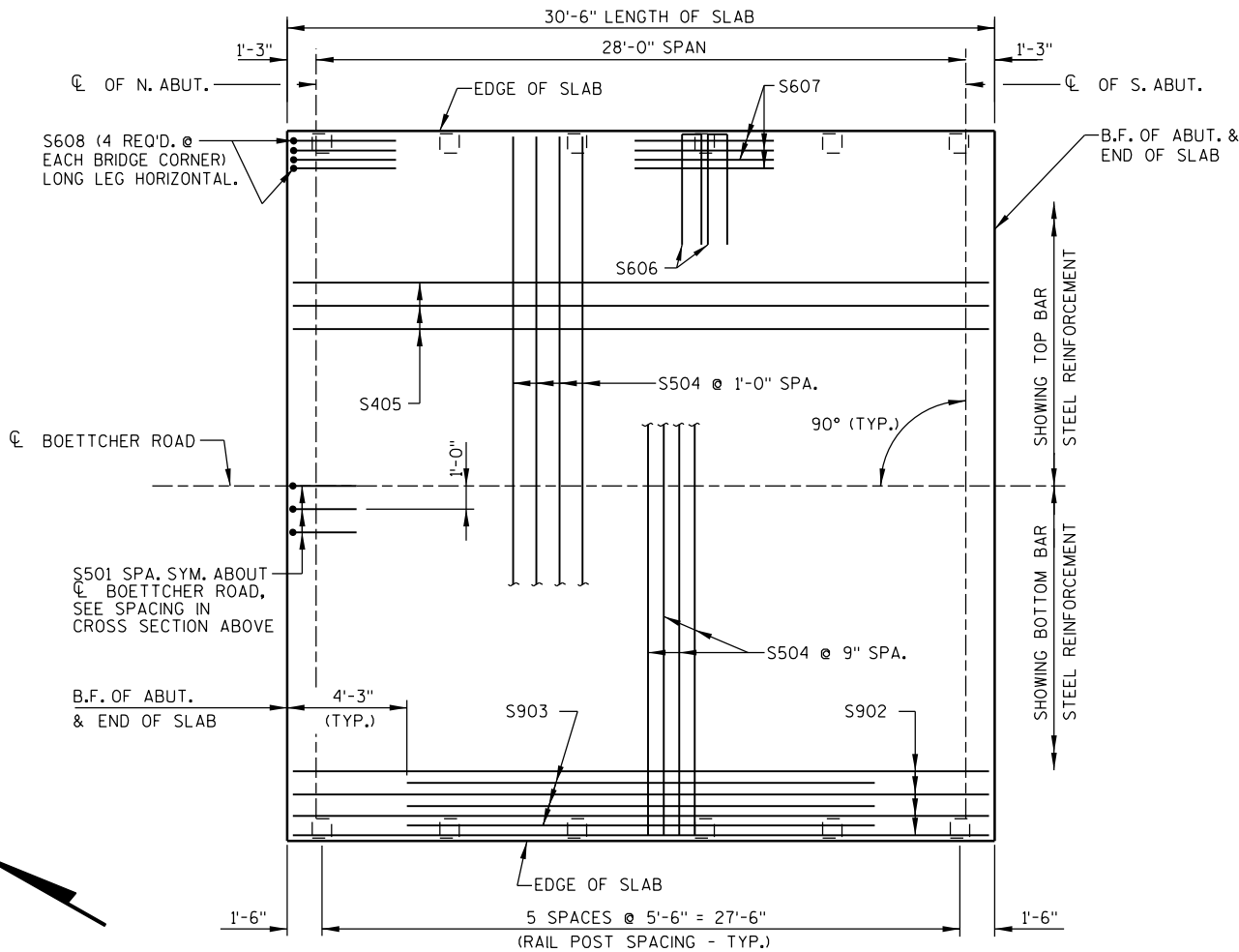
S608



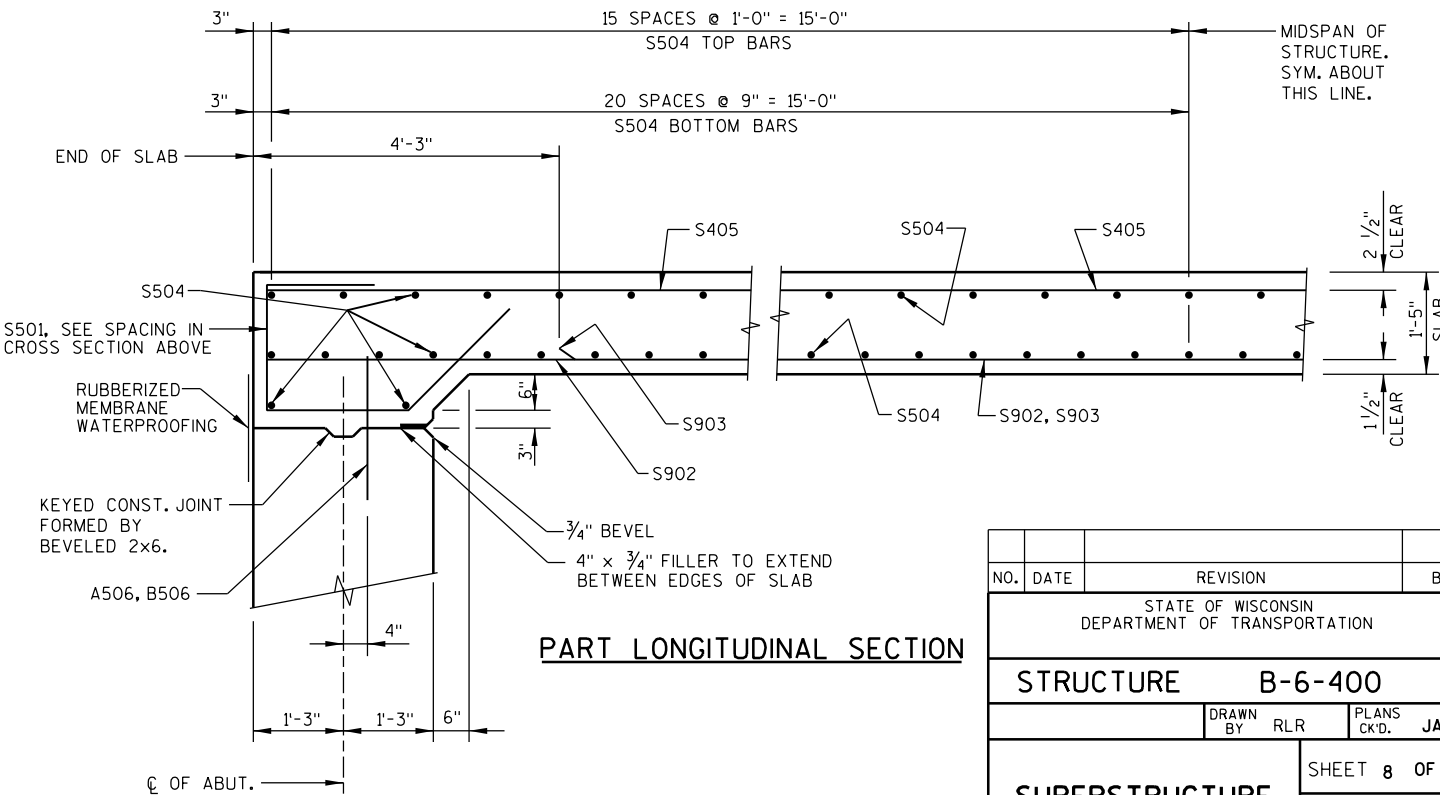
S501



S606

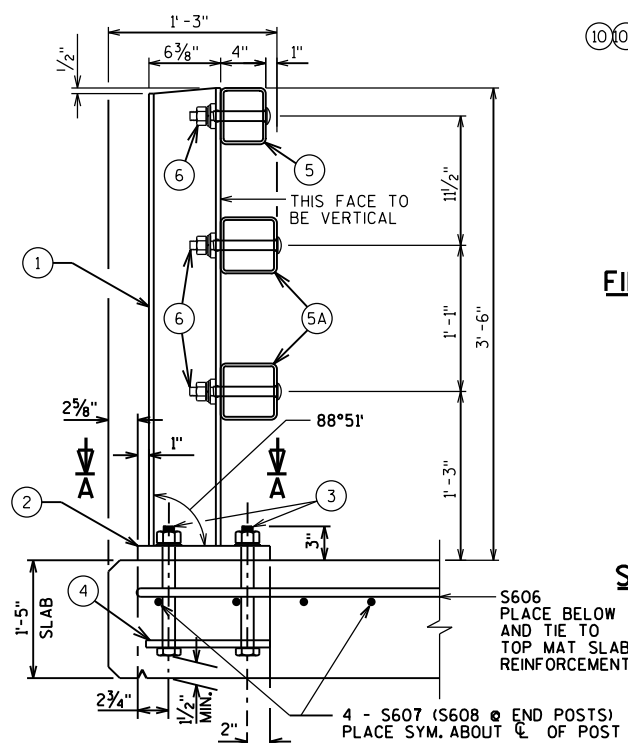


PLAN

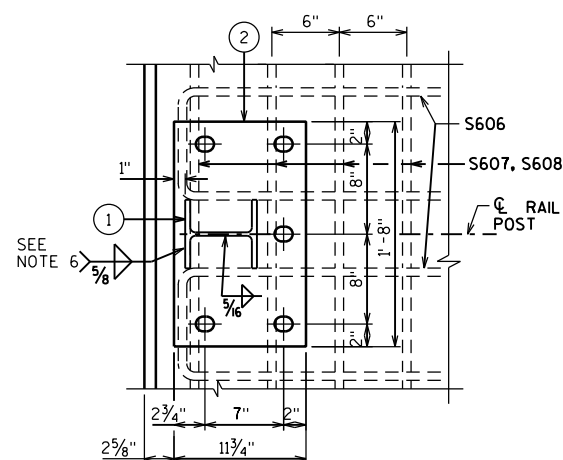


PART LONGITUDINAL SECTION

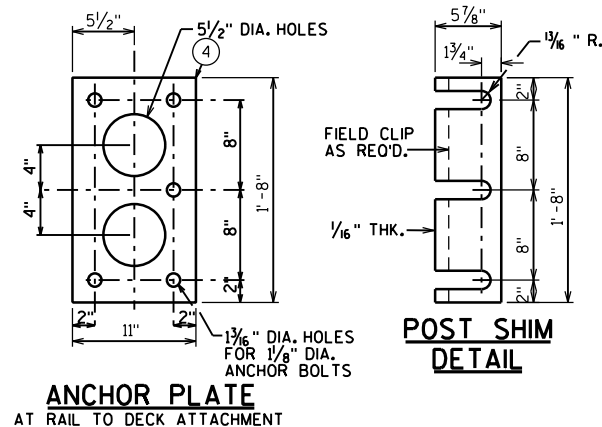
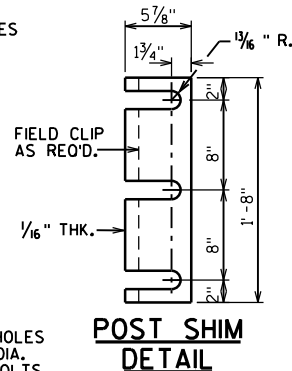
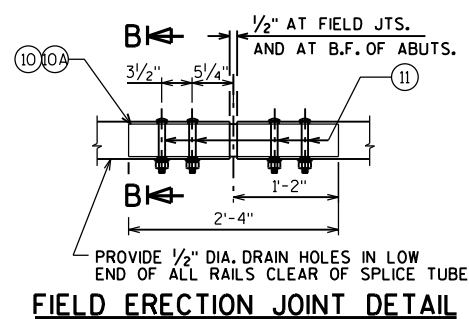
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-6-400			
DRAWN BY RLR		PLANS CK'D. JAS	
SUPERSTRUCTURE			SHEET 8 OF 9



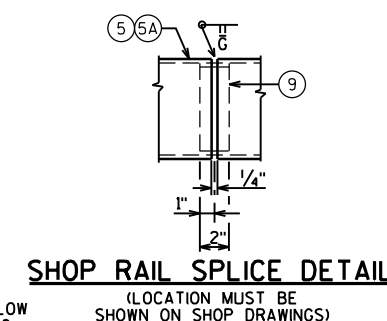
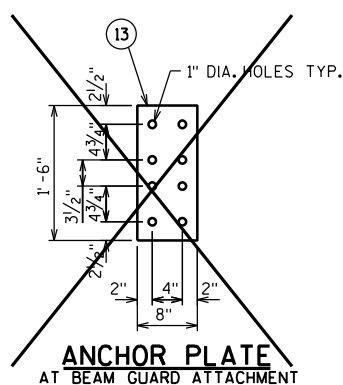
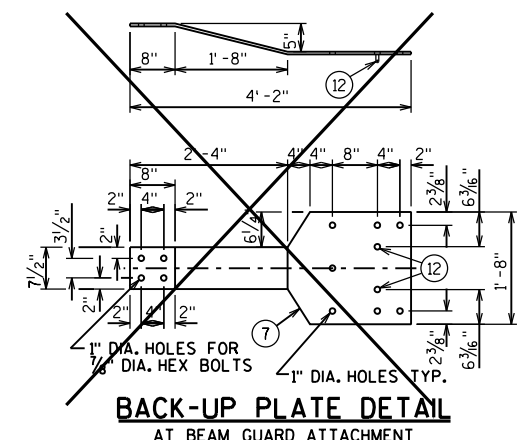
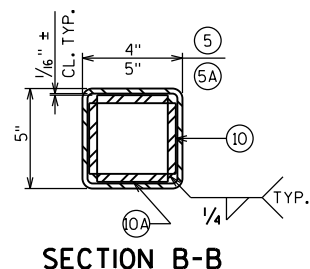
SECTION THRU RAILING ON SLAB



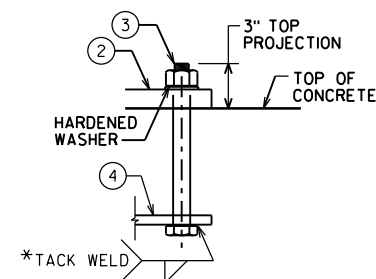
SECTION A-A

ANCHOR PLATE  
AT RAIL TO DECK ATTACHMENTPOST SHIM  
DETAIL

FIELD ERECTION JOINT DETAIL

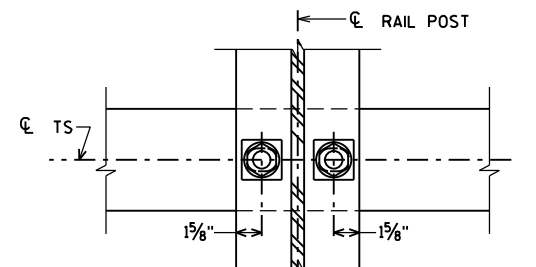
SHOP RAIL SPlice DETAIL  
(LOCATION MUST BE  
SHOWN ON SHOP DRAWINGS)ANCHOR PLATE  
AT BEAM GUARD ATTACHMENTBACK-UP PLATE DETAIL  
AT BEAM GUARD ATTACHMENT

SECTION B-B

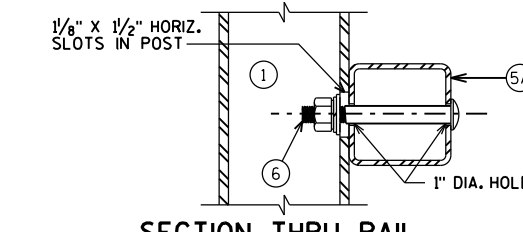


ANCHOR BOLTS

\*FOR ANCHOR BOLTS IN WINGS  
TACK WELD MAY BE USED IN  
FIELD AFTER ANCHOR PLATE  
IS IN POSITION IF REQ'D FOR  
CONSTRUCTIBILITY



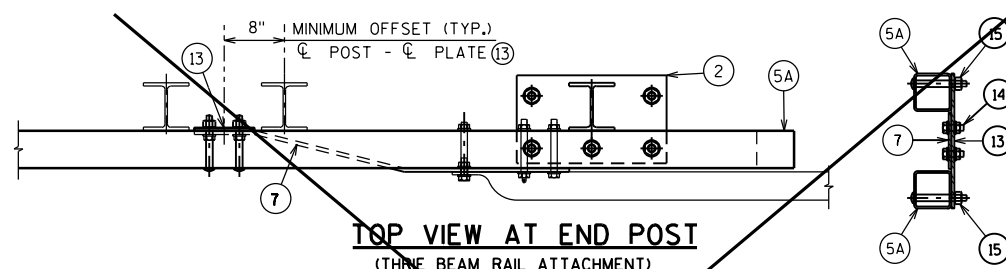
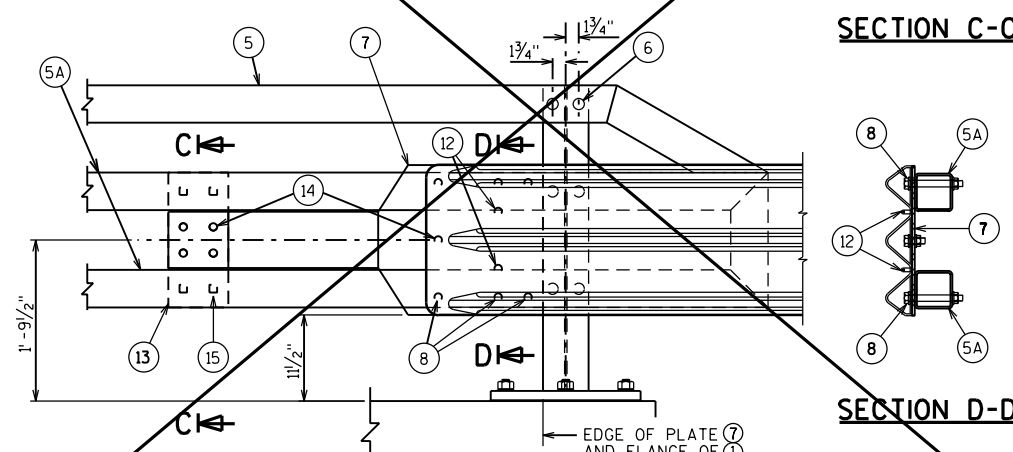
SECTION THRU POST WEB



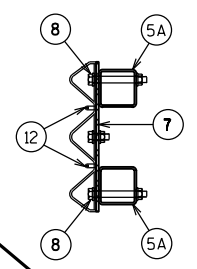
SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN.  
CONNECTIONS AT TOP RAIL SIMILAR.

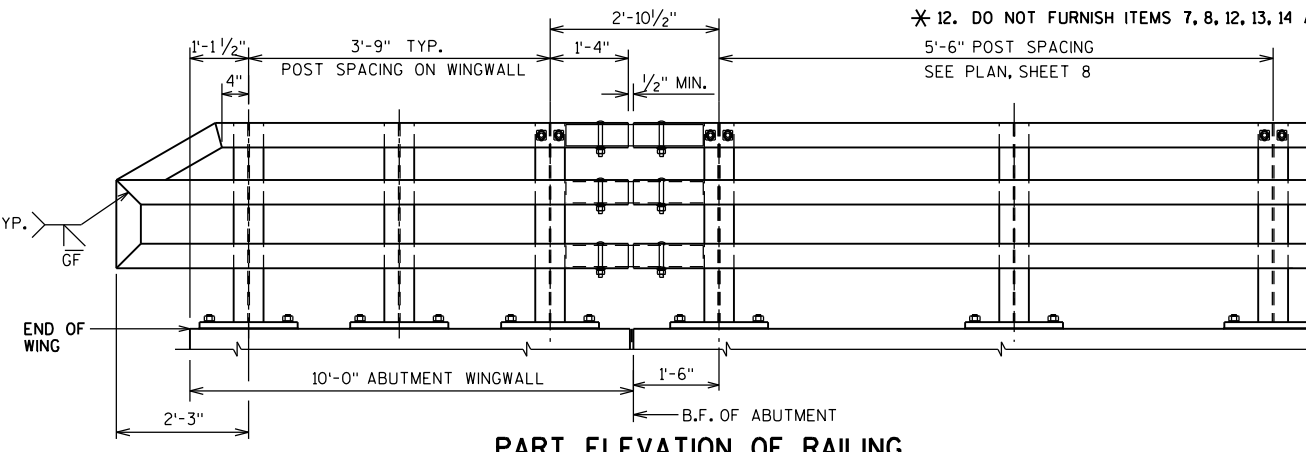
TYPICAL RAIL TO POST CONNECTIONS

TOP VIEW AT END POST  
(THRE BEAM RAIL ATTACHMENT)

SECTION C-C

DETAIL AT END POST  
(THRE BEAM RAIL ATTACHMENT)

SECTION D-D



PART ELEVATION OF RAILING

## LEGEND

- ① W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 1 1/4" x 1'-8" WITH 1 1/2" x 1 1/2" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-3" LONG IN SLAB STRUCTURE. USE 1'-9" LONG IN ABUTMENT WINGS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY).
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 1/2" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 1/2" x 1 1/2" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- \* ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- \* ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPlice SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 3/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 3/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/2" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS IN PLATE NO. 10A.
- \* ⑫ 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- \* ⑬ 3/8" x 8" x 1'-6" ANCHOR PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- \* ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQUIRED).
- \* ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

## GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-6-400" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPlice TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. PAINTING IS NOT REQUIRED.
11. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
- \* ⑫. DO NOT FURNISH ITEMS 7, 8, 12, 13, 14 AND 15. THRE BEAM RAIL ATTACHMENT IS NOT INCLUDED.

5'-6" POST SPACING  
SEE PLAN, SHEET 8

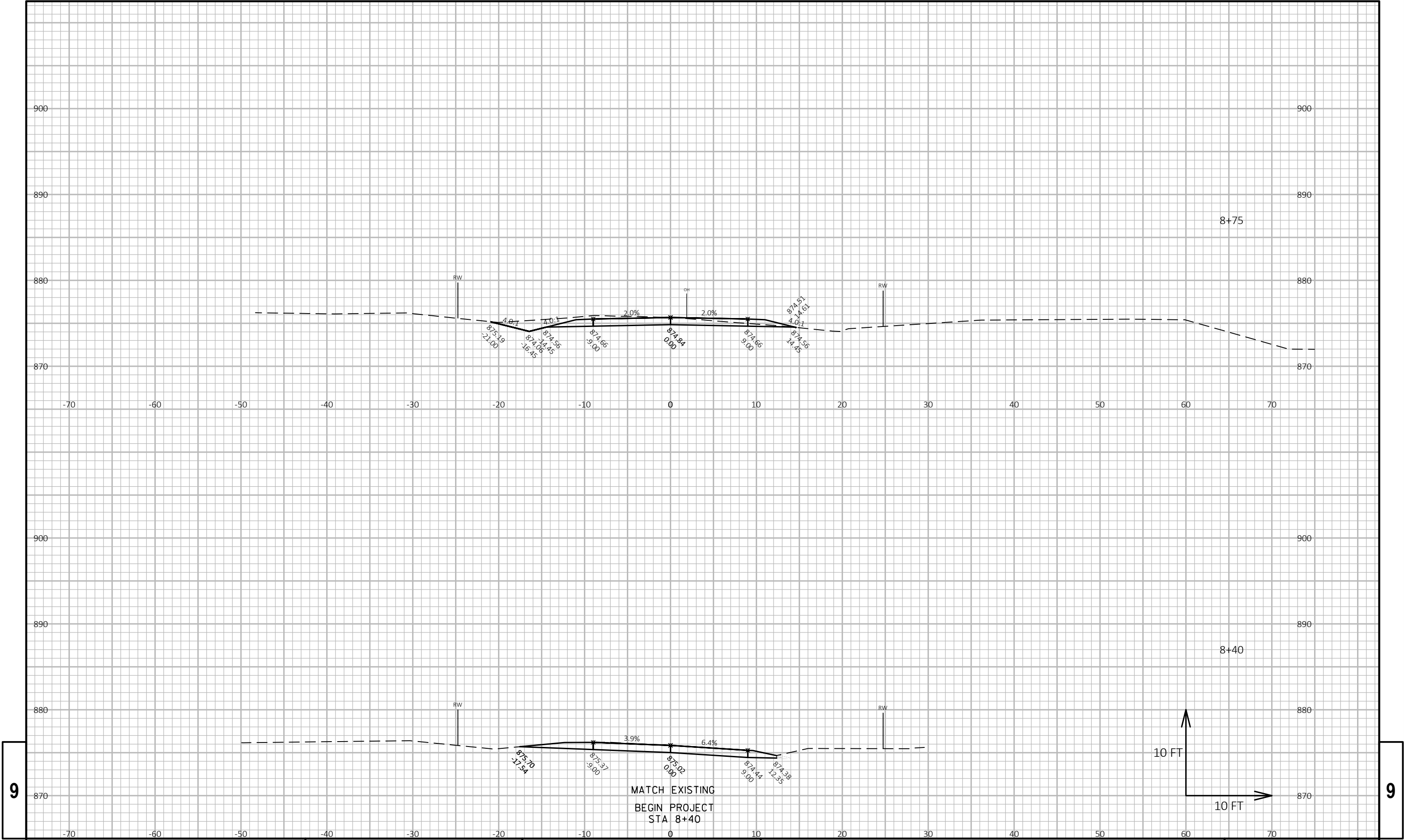
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-6-400	
DRAWN BY		RLR	PLANS CK'D. JAS
RAILING TUBULAR TYPE M		SHEET 9 OF 9	

EARTHWORK PROJECT I.D. 7231-00-70

STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
		Cut	Rock Exc	Fill	Cut	Rock Exc	Fill (1)	Cut 1.00	Expanded Fill 1.3	
8+40		22	0	0	0	0	0	0	0	0
8+75.	35.00	26	0	0	31	0	0	31	0	31
9+00.	25.00	29	0	0	26	0	0	57	0	57
9+35	35.00	26	0	0	35	0	0	92	0	92
9+50	15.00	23	0	0	14	0	0	106	0	106
9+85	34.75	14	0	23	24	0	15	130	19	111
STRUCTURE B-4-600										
10+15		18	0	10	0	0	0	0	0	0
10+50.	34.75	53	0	0	46	0	6	46	8	37
10+53.	3.00	48	0	0	6	0	0	51	8	43
10+65	12.00	40	0	0	19	0	0	71	8	62
11+00	35.00	20	0	0	39	0	0	110	8	101
11+25	25.00	21	0	0	19	0	0	129	8	120
					259	0	21			

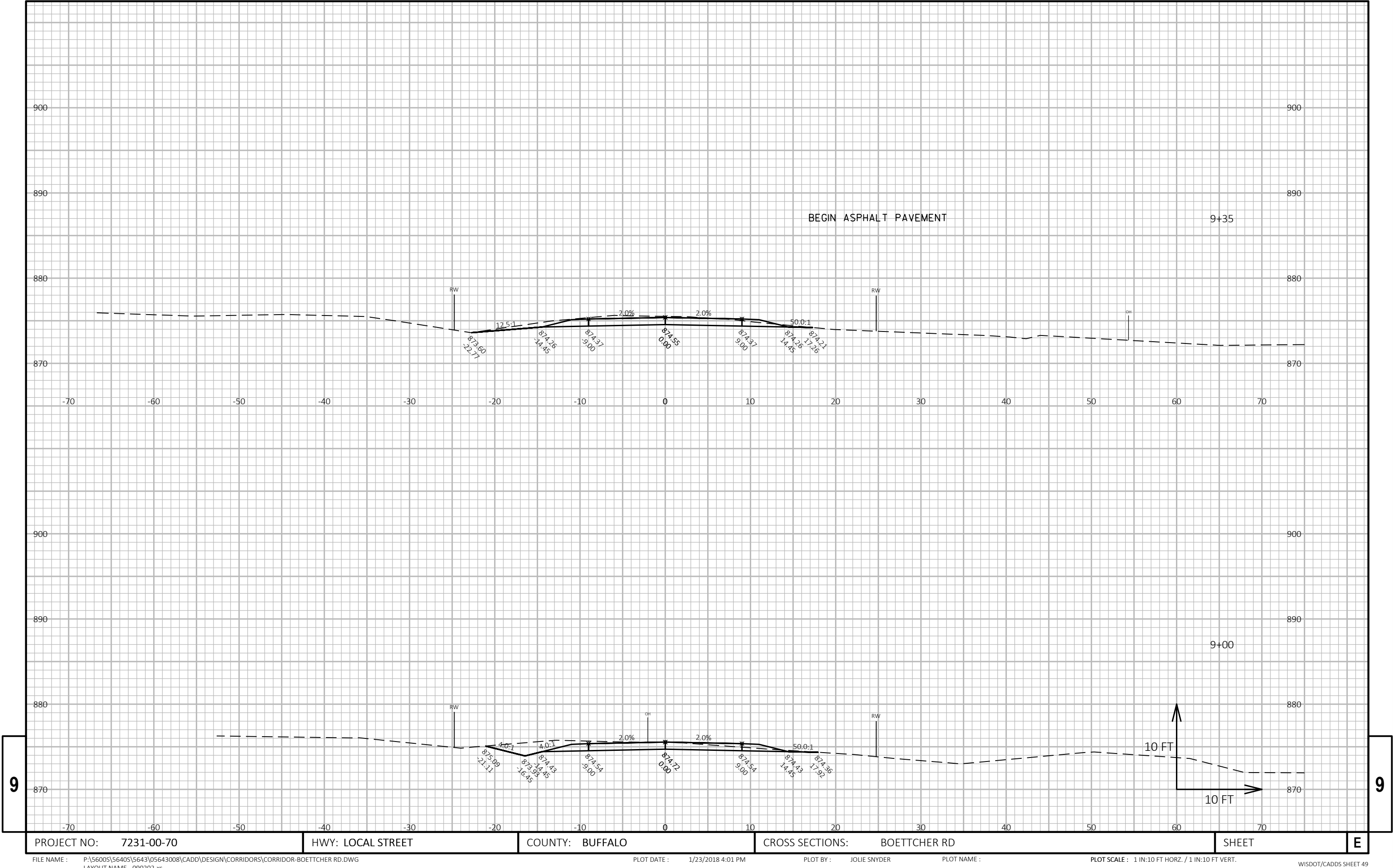
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSE ONLY

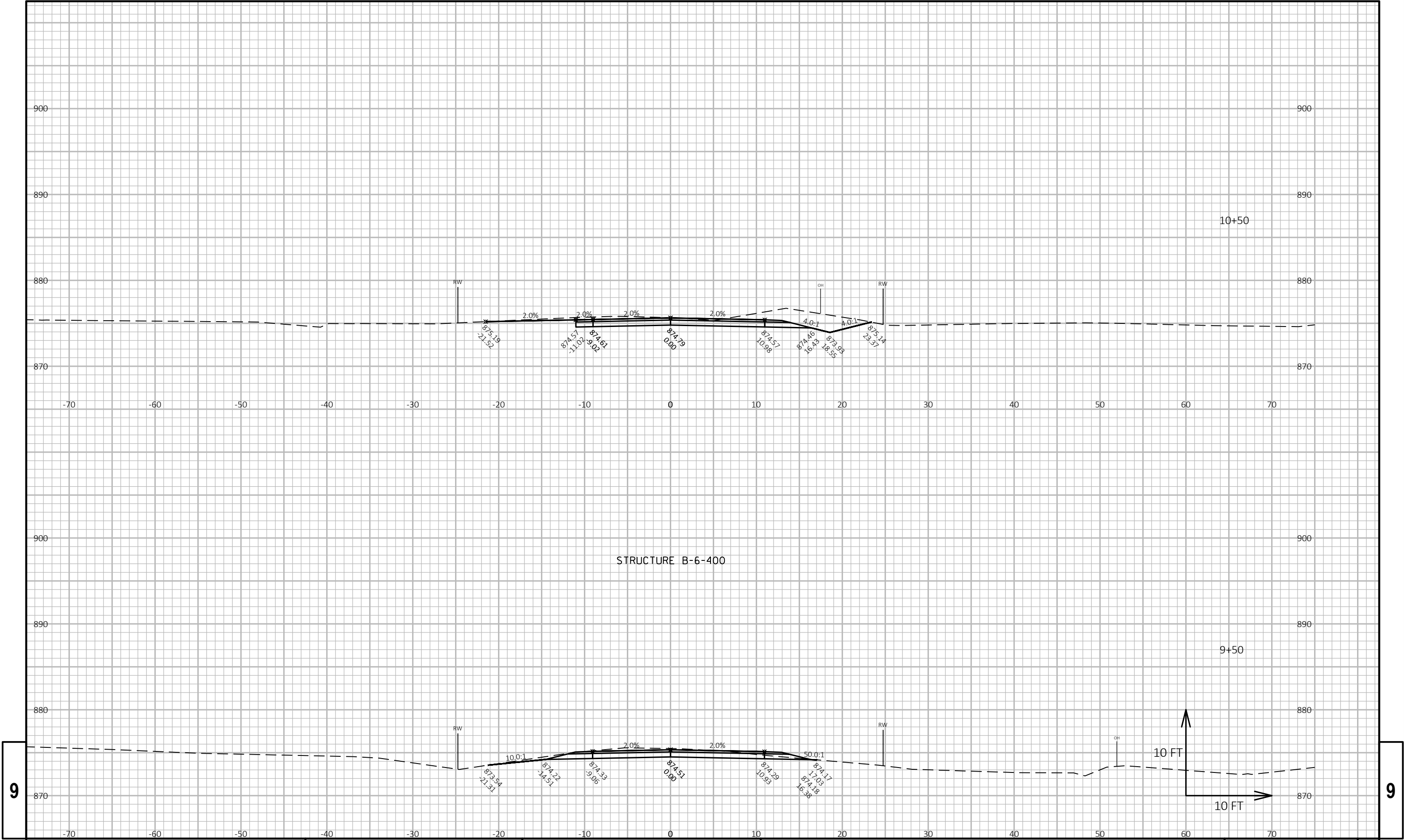




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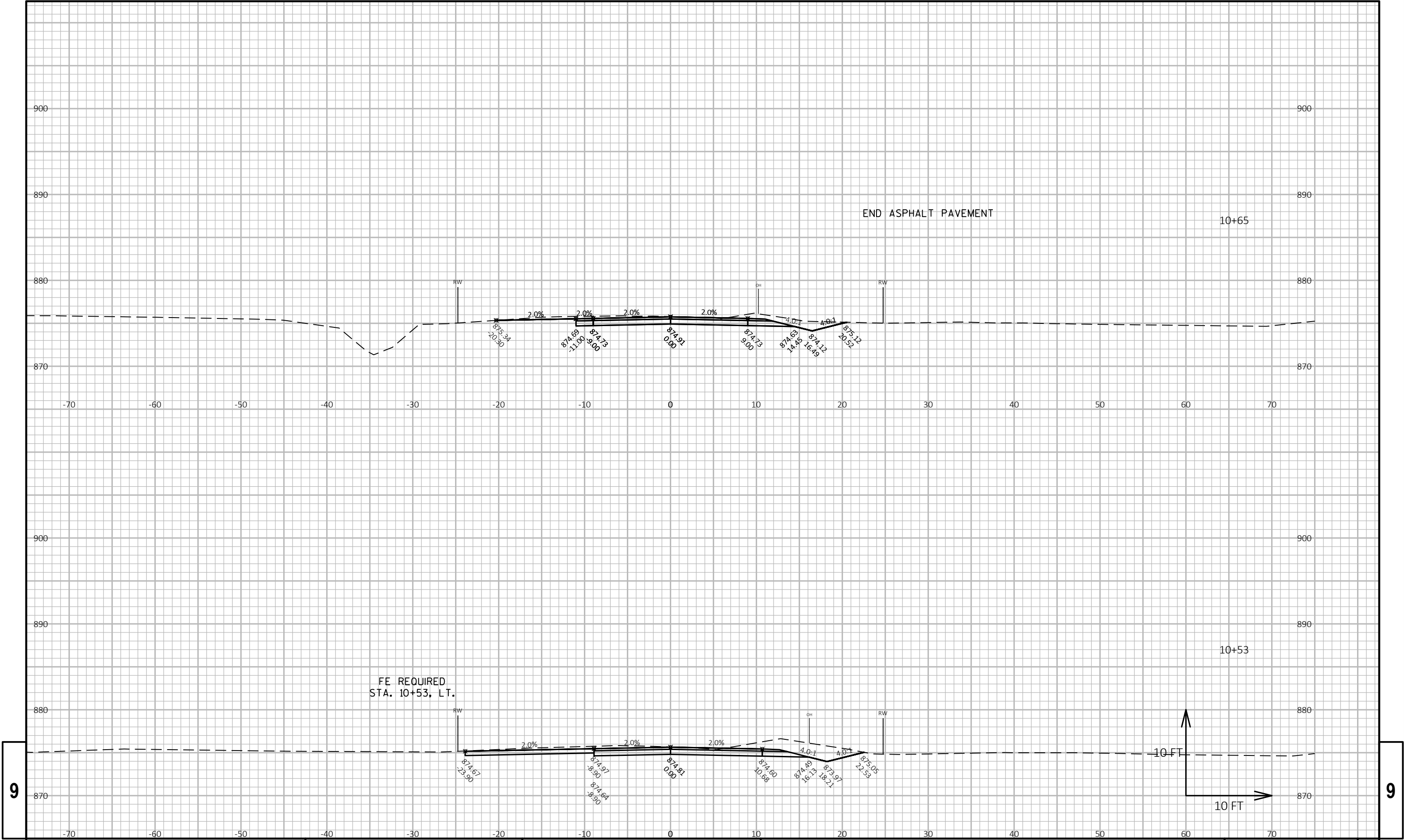
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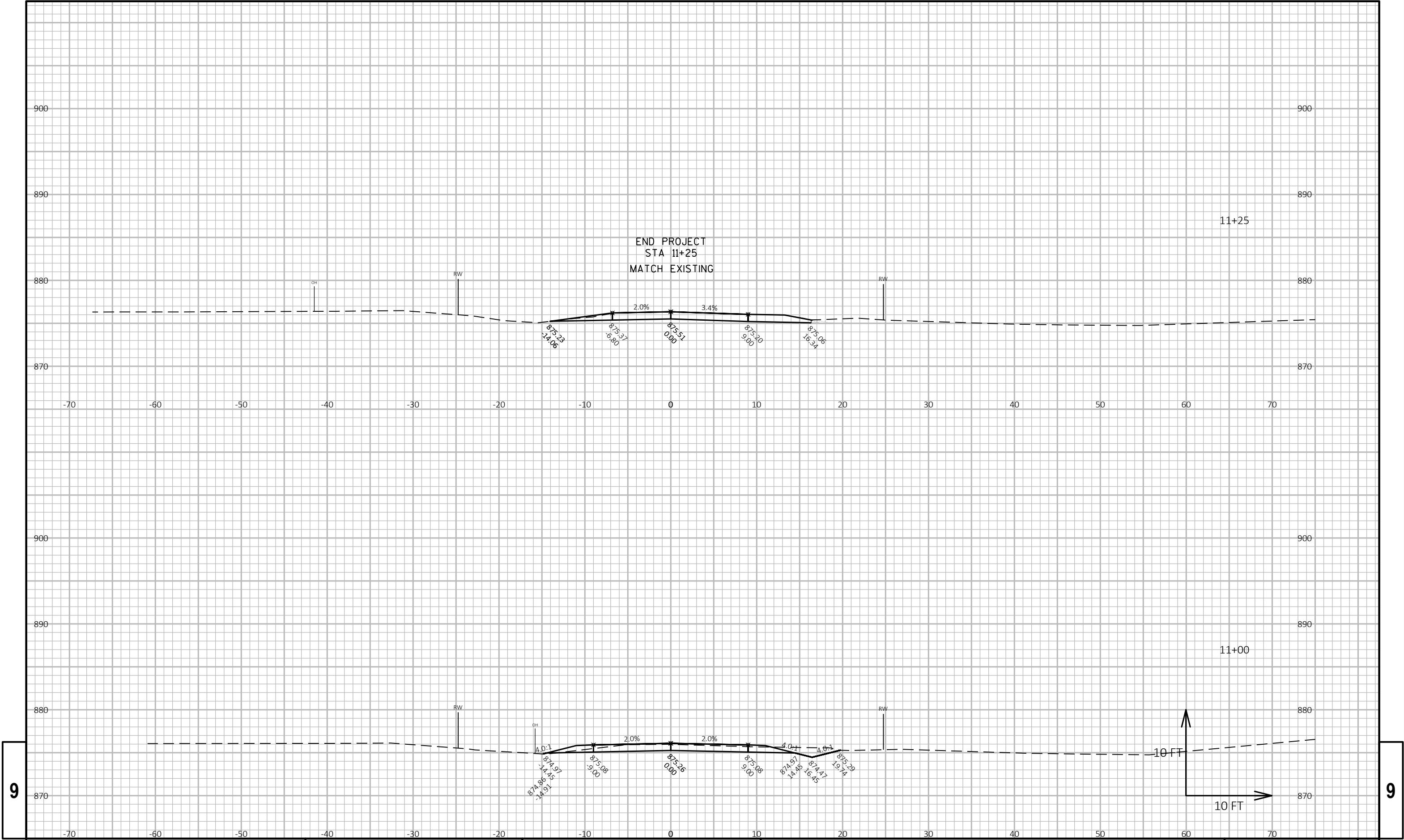




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