

MAD

PROJECT ID: 1206-04-69
WITH: N/A

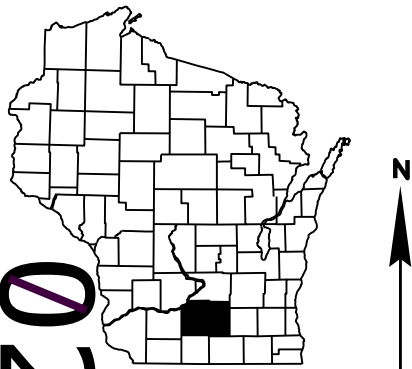
COUNTY: DANE

MAY 2018

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plan
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 72



DESIGN DESIGNATION	USH 12/18
A.A.D.T. (2016)	= 122,130 - 141,140
A.A.D.T. (2036)	= 139,650 - 164,190
D.H.V. (2036)	= 13,686 - 15,926
D.D.	= 54.46
T.	= 6.2% - 8.0%
DESIGN SPEED	= 60 MPH
ESALS	= 11,899,000

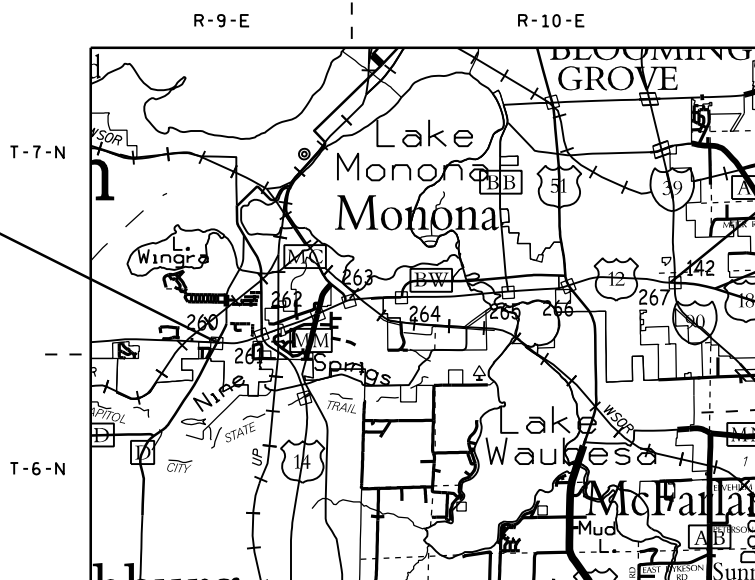
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
PROPOSED JOINT LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
COMMUNICATION OVERHEAD	
COMMUNICATION UNDERGROUND	
ELECTRIC OVERHEAD	
ELECTRIC UNDERGROUND	
GAS	
SANITARY SEWER	
STORM SEWER	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT
STA 519EB+95.86
X = 815538.0693
Y = 468220.2913



END PROJECT
STA F 75EB+80.00

END CONSTRUCTION
STA 145EB+00.00

LAYOUT
SCALE 0 1.0 MI.

TOTAL NET LENGTH OF USH 12 MADISON BELTLINE CENTERLINE = 0.000 MI.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD 88 (2011).

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), DANE COUNTY

STATE PROJECT

1206-04-69

FEDERAL PROJECT

PROJECT

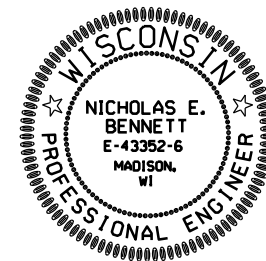
WISC 2018233

CONTRACT

1

ORIGINAL PLANS PREPARED BY

HNTB 10 W. MIFFLIN STREET
SUITE 300
MADISON, WI 53711
(608) 259-0045



1/31/2018 (Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	HNTB
Designer	DAVID LAYTON
Project Manager	SW REGION
Regional Examiner	BRENDA SCHOENFELD
Regional Supervisor	
C.O. Examiner	

APPROVED FOR THE DEPARTMENT
DATE: 2/1/2018 (Signature)

E

UTILITY CONTACTS

ANR PIPELINE COMPANY - GAS/PETROLEUM
LAWRENCE HUBER
W3925 PIPELINE LN.
EDEN, WI 53019
(920) 477-2235
LAWRENCE_HUBER@TRANSCANADA.COM

AT&T WISCONSIN – COMMUNICATION
CAROL ANASON
316 W. WASHINGTON AVE
MADISON, WI 53701
608-252-2385
CA2624@ATT.COM

ATC MANAGEMENT, INC. – ELECTRICITY
MIKE OLSEN
801 O'KEEFE RD
P.O. BOX 6113
DEPERE, WI 54115
920-338-6582
MOLSEN@ATCLLC.COM

ALLIANT ENERGY – ELECTRICITY
MICHAEL BROLIN
4902 NORTH BILTMORE LN
MADISON, WI 53713
608-458-4871
MICHAELBROLIN@ALLIANTENERGY.COM

ALLIANT ENERGY – GAS/PETROLEUM
MICHAEL BROLIN
4902 NORTH BILTMORE LN
MADISON, WI 53713
608-458-4871
MICHAELBROLIN@ALLIANTENERGY.COM

CHARTER COMMUNICATIONS
BRANDAN STORM
2701 DANIELS STR
MADISON, WI 53718
608-274-3822
BRANDON.STROM@CHARTER.COM

CITY OF FITCHBURG – STREET LIGHTING
PAUL WOODARD
5520 LACY RD
FITCHBURG, WI 53711
608-270-4200
PAUL.WOODARD@CITY.FITCHBURG.WI.US

CITY OF MADISON ENGINEERING – COMMUNICATION & STREET LIGHTING
MR. DAVID DRYER
215 MARTIN LUTHER KING, JR. BLVD.
P.O. BOX 2986
MADISON, WI 53701-2986
(608) 266-6546
DDRYER@CITYOFMADISON.COM

CITY OF MADISON ENGINEERING – SEWER
GREG FRIES
210 MARTIN LUTHER KING JR. BLVD, RM 115
MADISON, WI 53703
608-266-4751
GFRIES@CITYOFMADISON.COM

DIVISION OF ENTERPRISE TECHNOLOGY – COMMUNICATION
5830 FEMRITE DR
MADISON, WI 53718
608-224-4010
TODDA.PALMER@WISCONSIN.GOV
(608) 266-6546
DDRYER@CITYOFMADISON.COM
FRONTIER COMMUNICATIONS – COMMUNICATION
RUSS RYAN
107 PLEASANTVIEW DR
PLYMOUTH, WI 53073
920-893-7212
RUSSELL.W.RYAN@FTR.COM

KOCH PIPELINE – GAS/PETROLEUM
MERCEDES MALLINGER
6483 85TH STREET SOUTH
COTTAGE GROVE, MN 55016
651-437-0877
MERCEDES.MALLINGER@KICHPIPELINE.COM

MUFN
HERB KING
210 MARTIN LUTHER KING JR. BLVD, RM 525
MADISON, WI 53703
608-267-4911
HKING@CITYOFMADISON.COM
RAYS@MADSEWER.ORG

MADISON GAS AND ELECTRIC - ELECTRIC
JANE ROSSING
P.O BOX 1231
MADISON, WI 53701
(608) 252-7099
GROSSING@MGE.COM

MADISON GAS AND ELECTRIC – GAS/PETROLEUM
JANE ROSSING
P.O BOX 1231
MADISON, WI 53701
(608) 252-7099
GROSSING@MGE.COM

MADISON METROPOLITAN SEWERAGE DISTRICT
ERIC HJELLEN
1610 MOORLAND RD
MADISON, WI 53713
608-222-1202 EXT. 348
ERICH@MADSEWER.ORG

MADISON WATER UTILITY
ADAM WIEDERHOEFT
119 E OLIN AVE
MADISON, WI 53713
608-266-9121
AWIEDERHOEFT@MADISONWATER.ORG

MONONA WATER UTILITY
DAN STEPHANY
5211 SCHLUTER RD
MONONA, WI 53716
608-222-2525
DSTEPHANY@CI.MONONA.WI.US

OAKRIDGE SANITARY DISTRICT
RENEE SCHWASS
2120 FISH HATCHERY RD
MADISON, WI 53713
608-210-7260
SCHWASSR@TOWN.MADISON.WI.US

PAETEC – COMMUNICATION
MARY FISHER
13935 BISHOPS DR
BROOKFIELD, WI 53005
262-792-7938
MARY.B.FISHER@WINDSTREAM.COM

VILLAGE OF MCFARLAND – WATER
DENNIS DANCKER
5915 MILWAUKEE ST
P.O.BOX 110
MCFARLAND, WI 53558
608-838-3153

WISDOT – COMMUNICATION
JEFF MADSON
433 W. ST. PAUL AVE, STE 300
MILWAUKEE, WI 53203
414-225-3723
JEFFREY.MADSON@DOT.WI.GOV

WISDOT – RWIS
MIKE ADAMS
P.O. BOX 7986
MADISON, WI 53707
608-266-5004
MICHAEL.ADAMS@DOT.WI.GOV

WISCONSIN INDEPENDENT NETWORK – COMMUNICATION
DICK HAMMETTER
800 WISCONSIN AVE, STE 219
EAU CLAIRE, WI 54703
715-838-4406
HAMMETTER@WINS.NET

WAUNONA SANITARY DISTRICT
TERRI WINANS
3325 THURBER AVE
MADISON, WI 53714
608-249-0705

WINDSTREAM KDL – COMMUNICATION
KEVIN PARRIS

1858 WRIGHT ST

MADISON, WI 53704
608-819-5016
KEVIN.J.PARRIS@WINDSTREAM.COM



DNR AREA LIAISON

ERIC HEGGELUND
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
(608) 275-3301
ERIC.HEGGELUND@WISCONSIN.GOV

REGION CONTACT

DAVID LAYTON
2101 WRIGHT STREET
MADISON, WI 53704
(608) 246-3821
DAVID.LAYTON@DOT.WI.GOV

DESIGN CONTACT

NICK BENNETT
10 W. MIFFLIN ST, SUITE 300
MADISON, WI 53703
(608) 294-5001
NBENNETT@HNTB.COM

ORDER OF SECTION 2 DETAIL SHEETS

GENERAL NOTES
PROJECT OVERVIEW
TYPICAL SECTIONS
CONSTRUCTION DETAILS
PAVEMENT MARKINGS
TRAFFIC CONTROL
ALIGNMENT DETAILS

GENERAL NOTES

THE CONTRACTOR SHALL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY ANY OPERATION OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS AT THE CONTRACTOR'S EXPENSE OR AS OTHERWISE DIRECTED BY THE FIELD ENGINEER.

TEMPORARY STORAGE OF ANY EXCAVATED MATERIAL OR EQUIPMENT WITHIN WETLANDS OR PROTECTED AREAS IS NOT ALLOWED. WETLAND BOUNDARIES ARE SHOWN ON PLAN SHEETS.

THERE ARE UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN ON THE PLANS. THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED (SALVAGED), FERTILIZED, SEEDED, AND EMATTED AT THE CONTRACTOR'S EXPENSE OR AS OTHERWISE DIRECTED BY THE FIELD ENGINEER.

REMOVING CONCRETE INCLUDES ANY MESH OR REINFORCEMENT THAT MAY BE PART OF THE PAVEMENT STRUCTURE. EXISTING PAVEMENT DEPTHS ARE BASED ON AS-BUILT DATA AND MAY VARY IN THE FIELD.

SEE MISCELLANEOUS QUANTITIES FOR EROSION CONTROL INFORMATION.

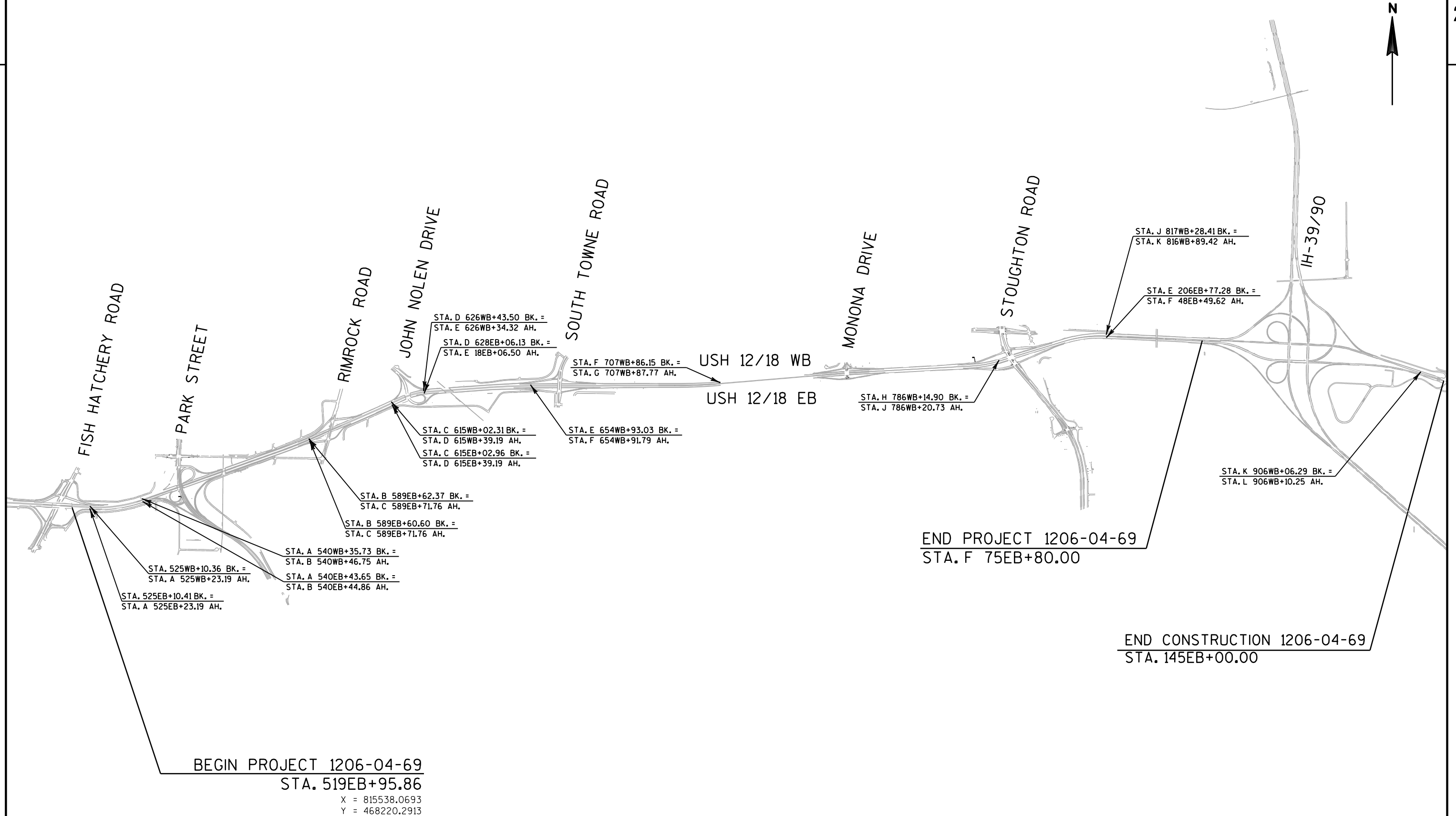
CONCRETE PAVEMENT REPAIR OVERNIGHT, CONCRETE PAVEMENT REPLACEMENT OVERNIGHT, AND CONCRETE PAVEMENT REPAIR LONGITUDINAL JOINT LOCATIONS TO BE DETERMINED BY THE ENGINEER IN THE FIELD.

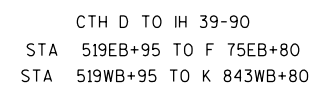
LOCATIONS OF REMOVING PAVEMENT PATCHES AND PATCH WITH HMA ITEM TO BE DETERMINED BY THE ENGINEER IN THE FIELD.

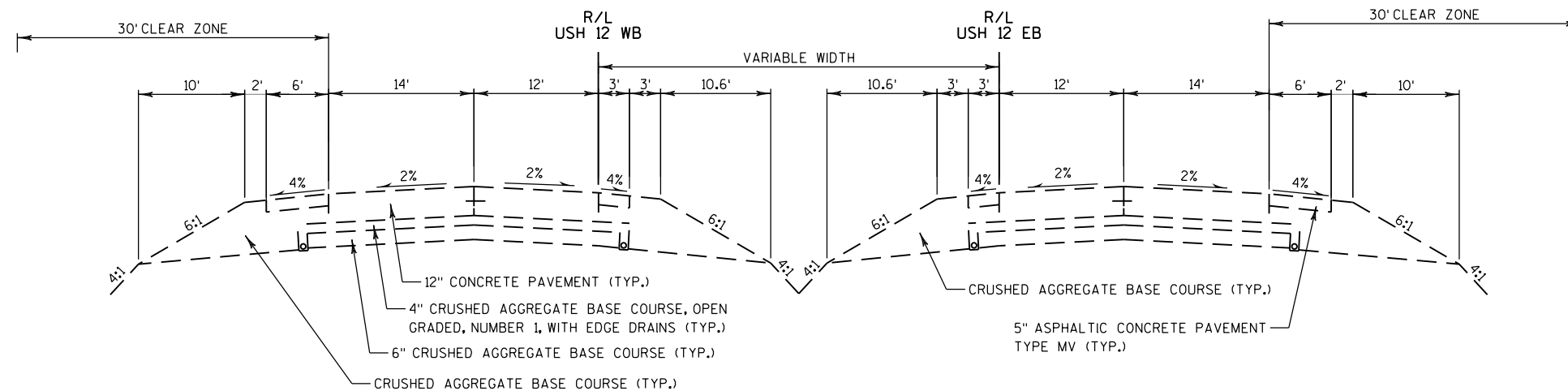
ALIGNMENT IDENTIFIERS	
EB	USH 12/18 EB
WB	USH 12/18 WB

ABBREVIATIONS

AEW	APRON END WALL
AGG	AGGREGATE
BAD	BASE AGGREGATE DENSE
BM	BENCH MARK
C&G	CURB AND GUTTER
C/L	CENTER OR CONSTRUCTION LINE
CMCP	CULVERT PIPE CORRUGATED METAL
CONC	CONCRETE
CP	CULVERT PIPE
CPRC	CULVERT PIPE REINFORCED CONCRETE
CSD	CONCRETE SURFACE DRAIN
CY	CUBIC-YARD
D	DEGREE OF CURVE
Δ	DELTA
DISCH	DISCHARGE
EAT	ENERGY ABSORBING TERMINAL
FE	FIELD ENTRANCE
HMA	HOT MIX ASPHALT
INV	INVERT
L	LENGTH OF CURVE
LHF	LEFT HAND FORWARD
LT	LEFT
MIN	MINIMUM
ML	MATCHLINE
NB	NORTHBOUND
NC	NORMAL CROWN
PAVT	PAVEMENT
PC	POINT OF CURVE
PCC	POINT OF COMPOUND CURVE
PE	PRIVATE ENTRANCE
PI	POINT OF INTERSECTION
PLE	PERMANENT LIMITED EASMENT
PT	POINT OF TANGENT
R	RADIUS OF CURVE
R/L	REFERENCE LINE
R/W	RIGHT OF WAY
RC	REVERSE CROWN
RCAEW	APRON ENDWALL FOR CULVERT PIPE REINFORCED CONCRETE
REQD	REQUIRED
RHF	RIGHT HAND FORWARD
RO	RUN OFF LENGTH
RRSP	RAILROAD SPIKE
RT	RIGHT
SALV	SALVAGED
SAPBC	SALVAGED ASPHALTIC PAVEMENT BASE COARSE
SB	SOUTHBOUND
SDD	STANDARD DETAIL DRAWINGS
SE	SUPER ELEVATION
SF	SQUARE FOOT
SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
STA	STATION
SY	SQUARE YARD
T	TANGENT LENGTH
TLE	TEMPORARY LIMITED EASEMENT
VCL	VERTICAL CURVE LENGTH
VPC	POINT OF VERTICAL CURVE
VPI	POINT OF VERTICAL INTERSECTION
VPT	POINT OF VERTICAL TANGENT

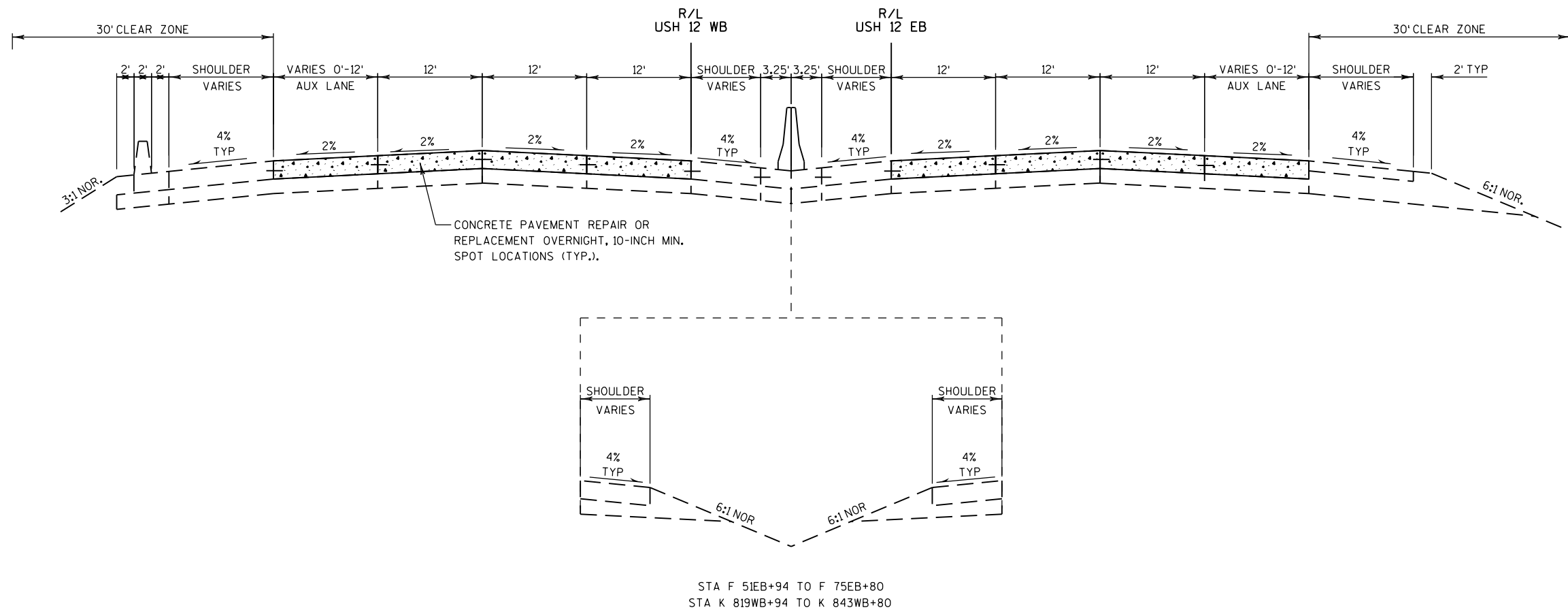






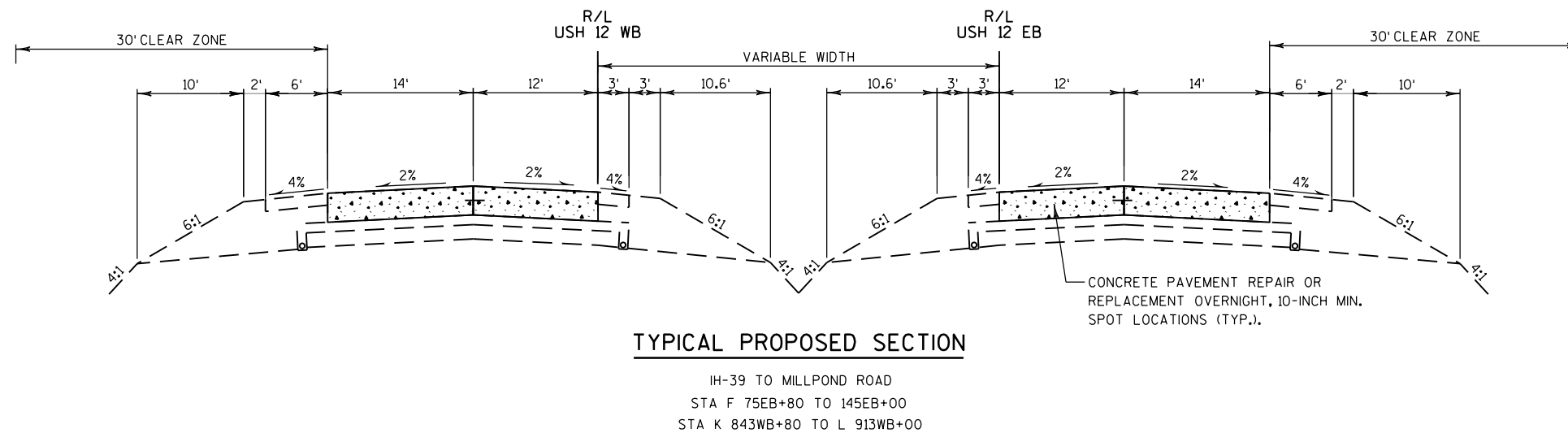
TYPICAL EXISTING SECTION

IH 39-90 TO MILLPOND ROAD
STA F 75EB+80 TO 145EB+00
STA K 843WB+80 TO L 913WB+00



TYPICAL PROPOSED SECTION

CTH D TO IH-39
STA 519EB+95 TO F 75EB+80
STA 519WB+95 TO K 843WB+80

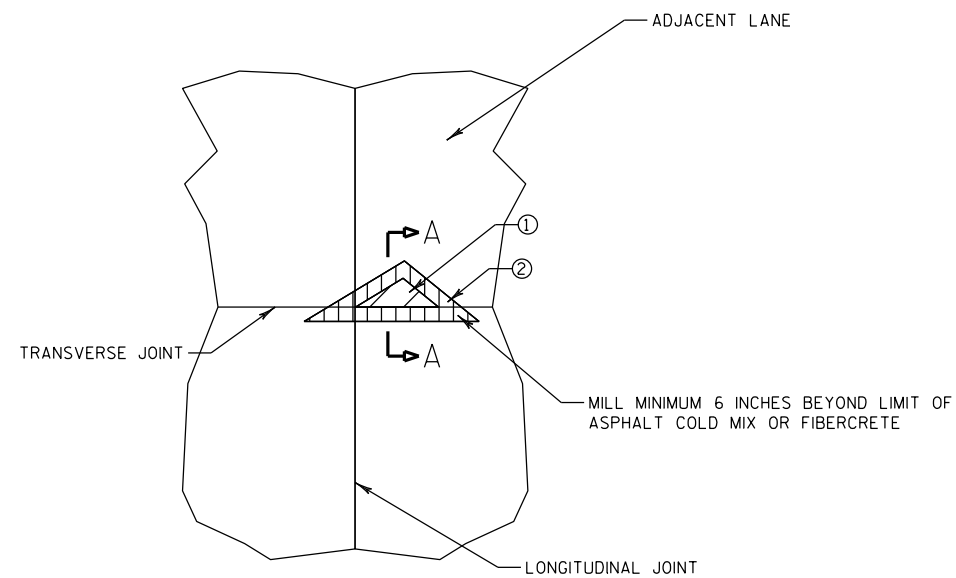
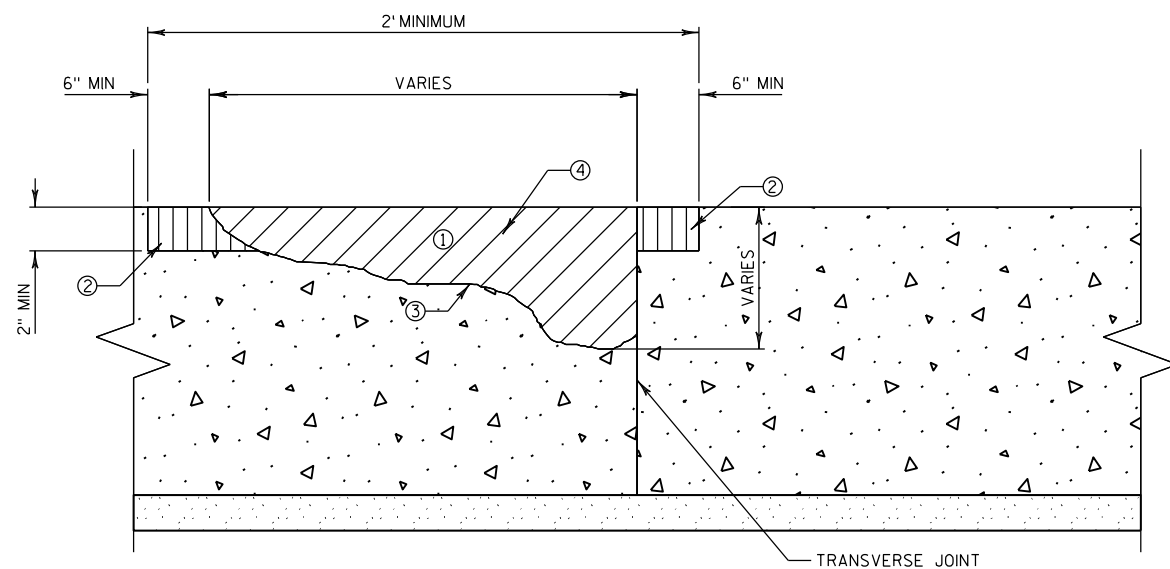


TYPICAL PROPOSED SECTION

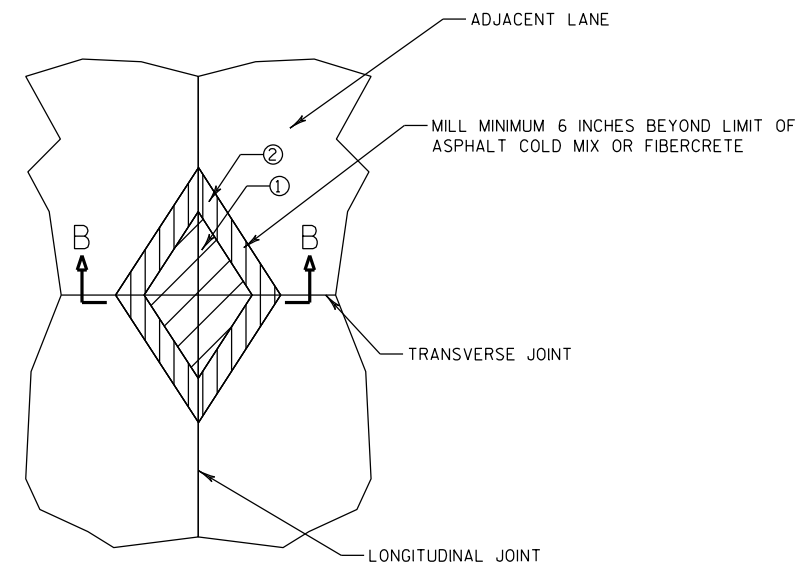
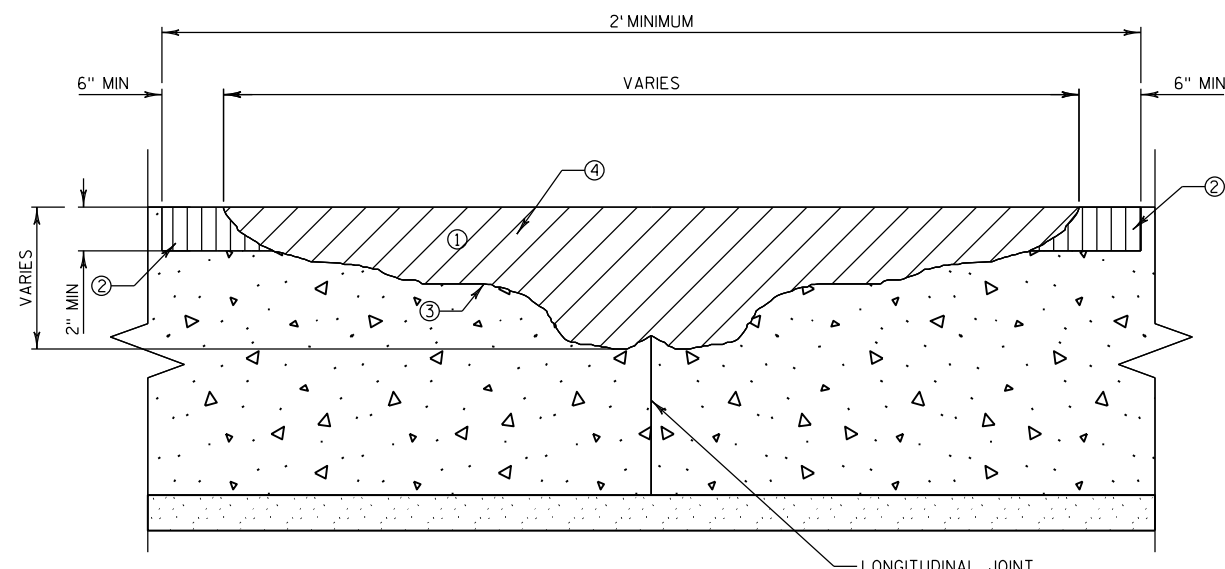
IH-39 TO MILLPOND ROAD
STA F 75EB+80 TO 145EB+00
STA K 843WB+80 TO L 913WB+00

NOTES:

- 1) ASPHALT COLD MIX AND FIBERCRETE REMOVAL, MILLING, CONCRETE SURFACE CLEANING AND DRYING, TACK COAT, AND HMA ARE INCIDENTAL TO COST OF "REMOVING PAVEMENT PATCHES AND PATCH WITH HMA" ITEM.

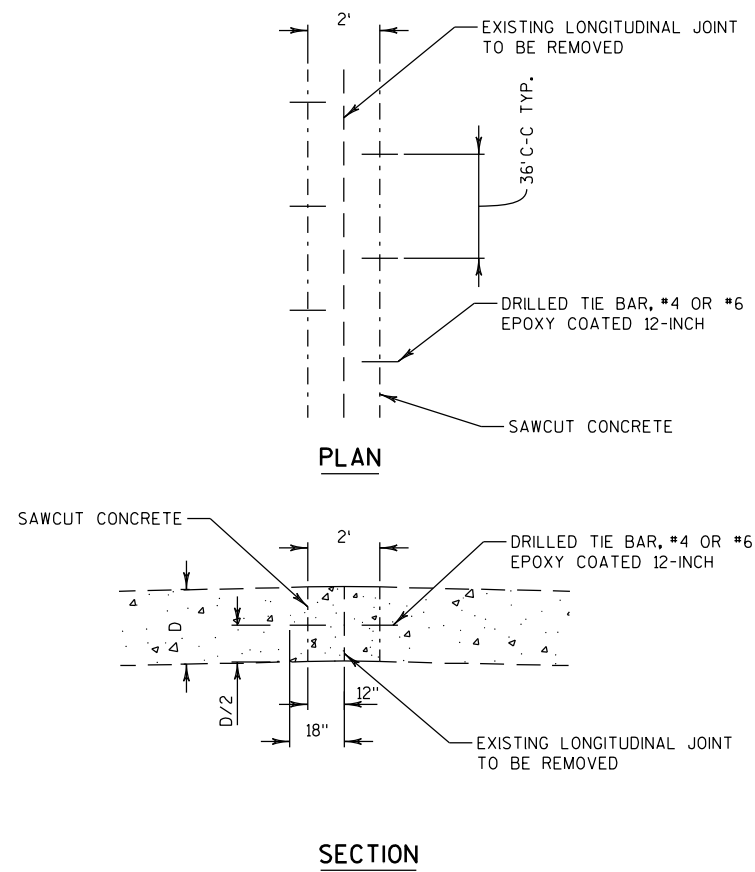
**PLAN VIEW****SECTION A-A**

- ① REMOVE ALL EXISTING ASPHALT COLD MIX OR FIBERCRETE AND LOOSE CONCRETE DOWN TO SOUND CONCRETE.
- ② MILL NEW PATCH A MINIMUM OF 6 INCHES BEYOND THE ORIGINAL PATCH LIMITS AND TO A MINIMUM DEPTH OF 2 INCHES
- ③ BLOW OUT REPAIR AREAS WITH 80 PSIMUM COMRESSED AIR, DRY SURFACE, AND APPLY TACK COAT AT RATE OF 0.12 GALLONS PER SQUARE YARD.
- ④ HMA PAVEMENT 4 HT 58-28 V. COMPACT UNTIL THERE IS NO APPRECIABLE MOVEMENT OF THE MATERIAL.

EDGE REPAIR**PLAN VIEW****SECTION B-B**

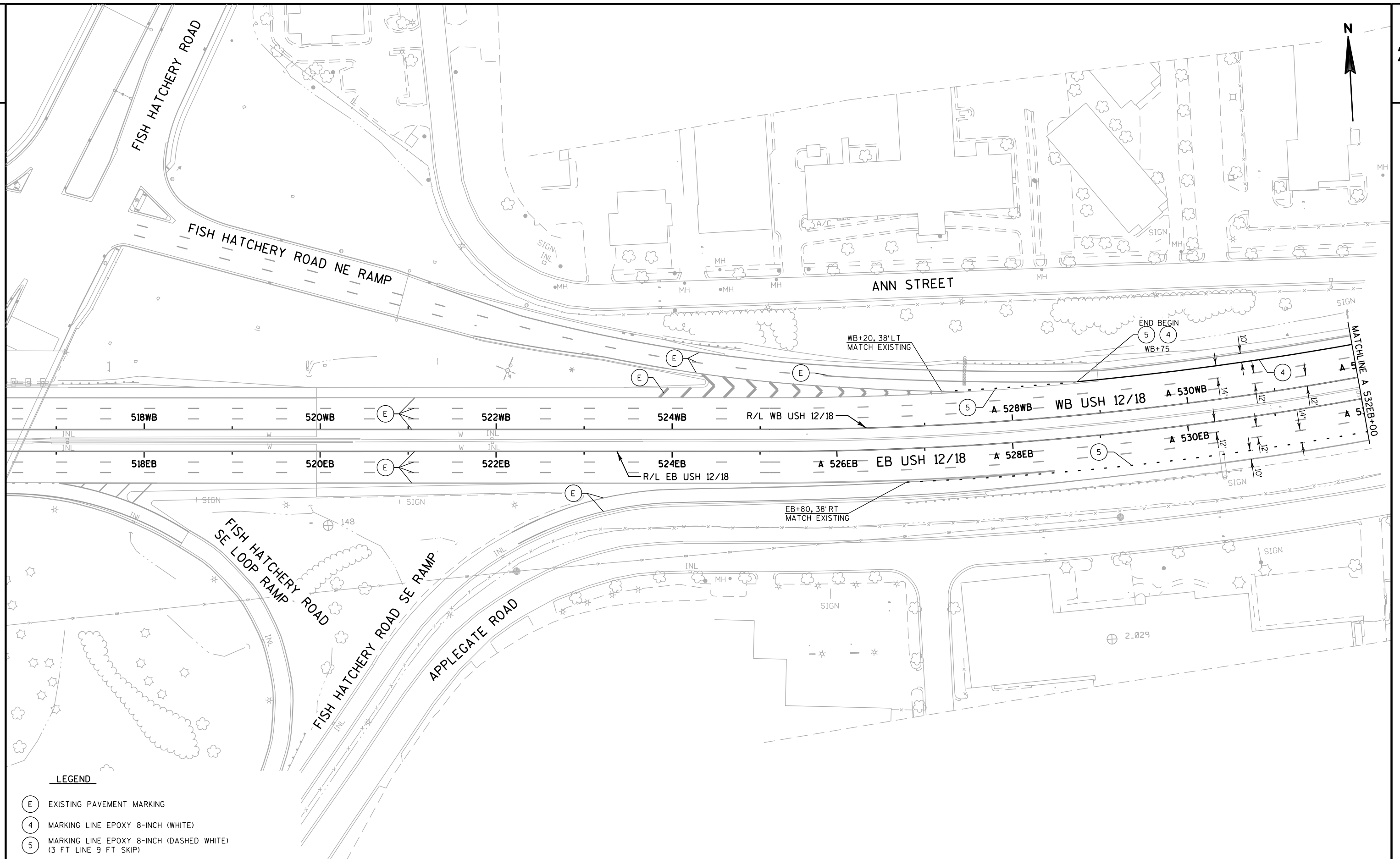
- ① REMOVE ALL EXISTING ASPHALT COLD MIX OR FIBERCRETE AND LOOSE CONCRETE DOWN TO SOUND CONCRETE.
- ② MILL NEW PATCH A MINIMUM OF 6 INCHES BEYOND THE ORIGINAL PATCH LIMITS AND TO A MINIMUM DEPTH OF 2 INCHES
- ③ BLOW OUT REPAIR AREAS WITH 80 PSIMUM COMRESSED AIR, DRY SURFACE, AND APPLY TACK COAT AT RATE OF 0.12 GALLONS PER SQUARE YARD.
- ④ HMA PAVEMENT 4 HT 58-28 V. COMPACT UNTIL THERE IS NO APPRECIABLE MOVEMENT OF THE MATERIAL.

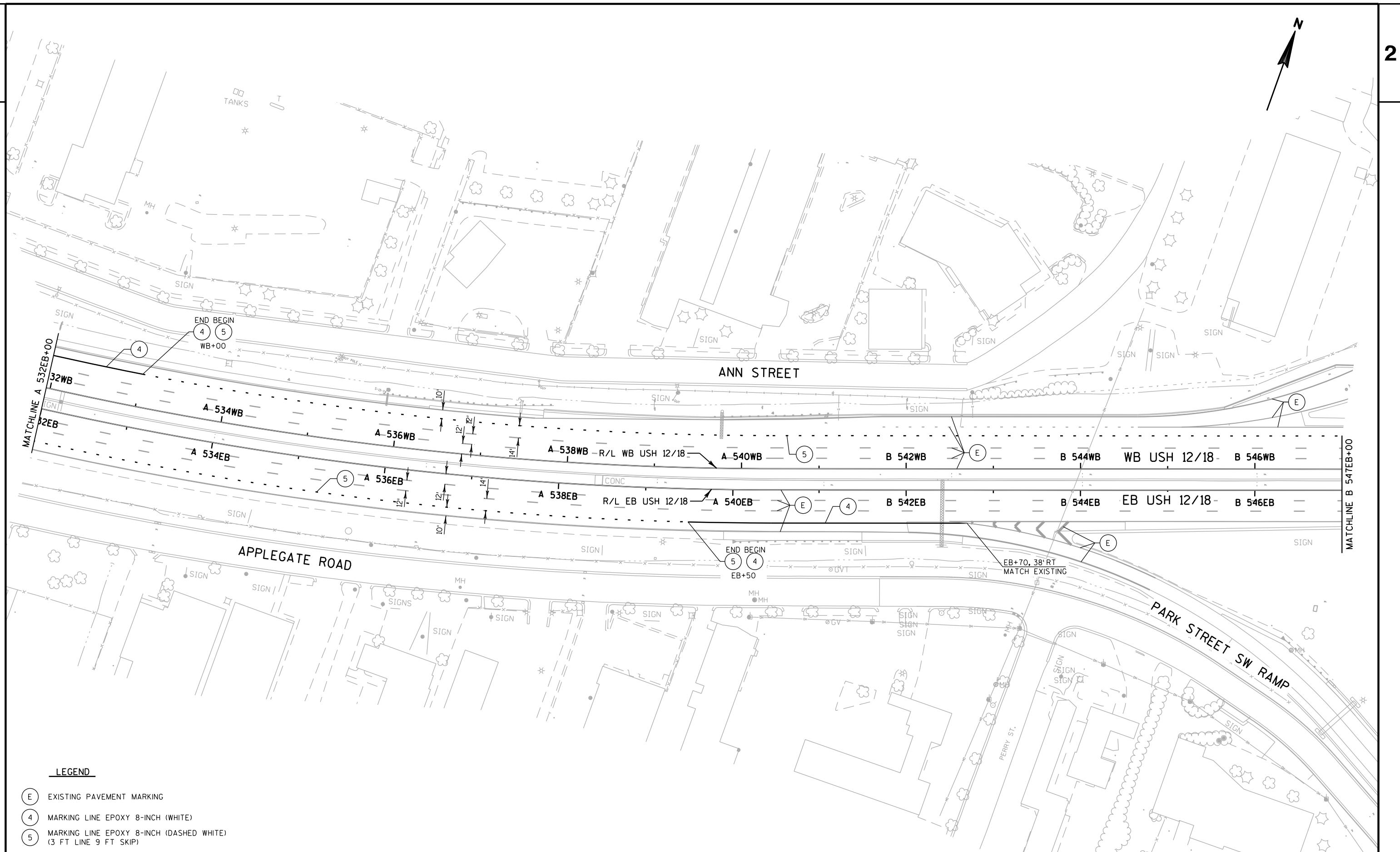
CORNER REPAIR**REMOVING PAVEMENT PATCHES AND PATCH WITH HMA DETAIL**

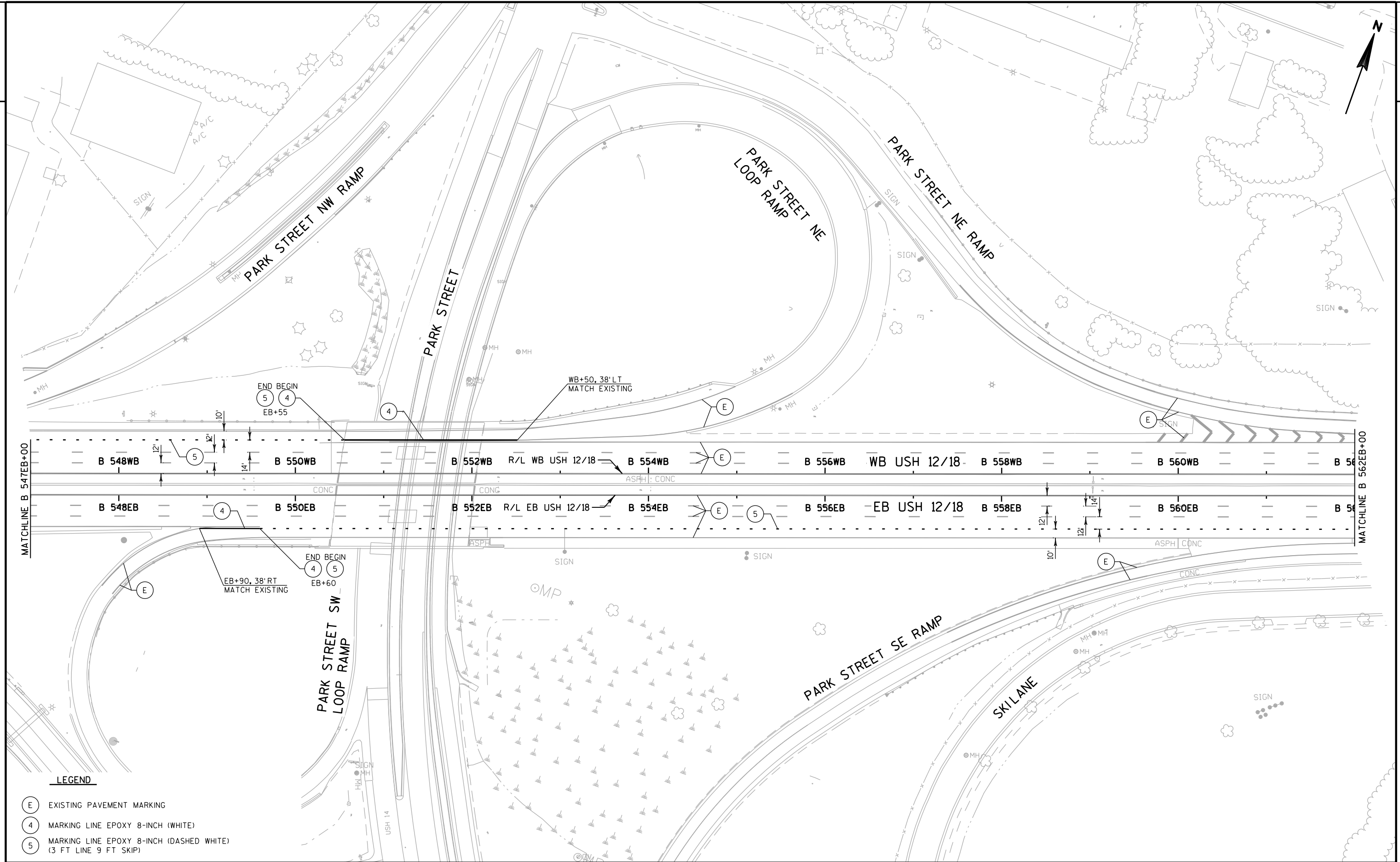


CONCRETE PAVEMENT REPAIR LONGITUDINAL JOINT DETAIL

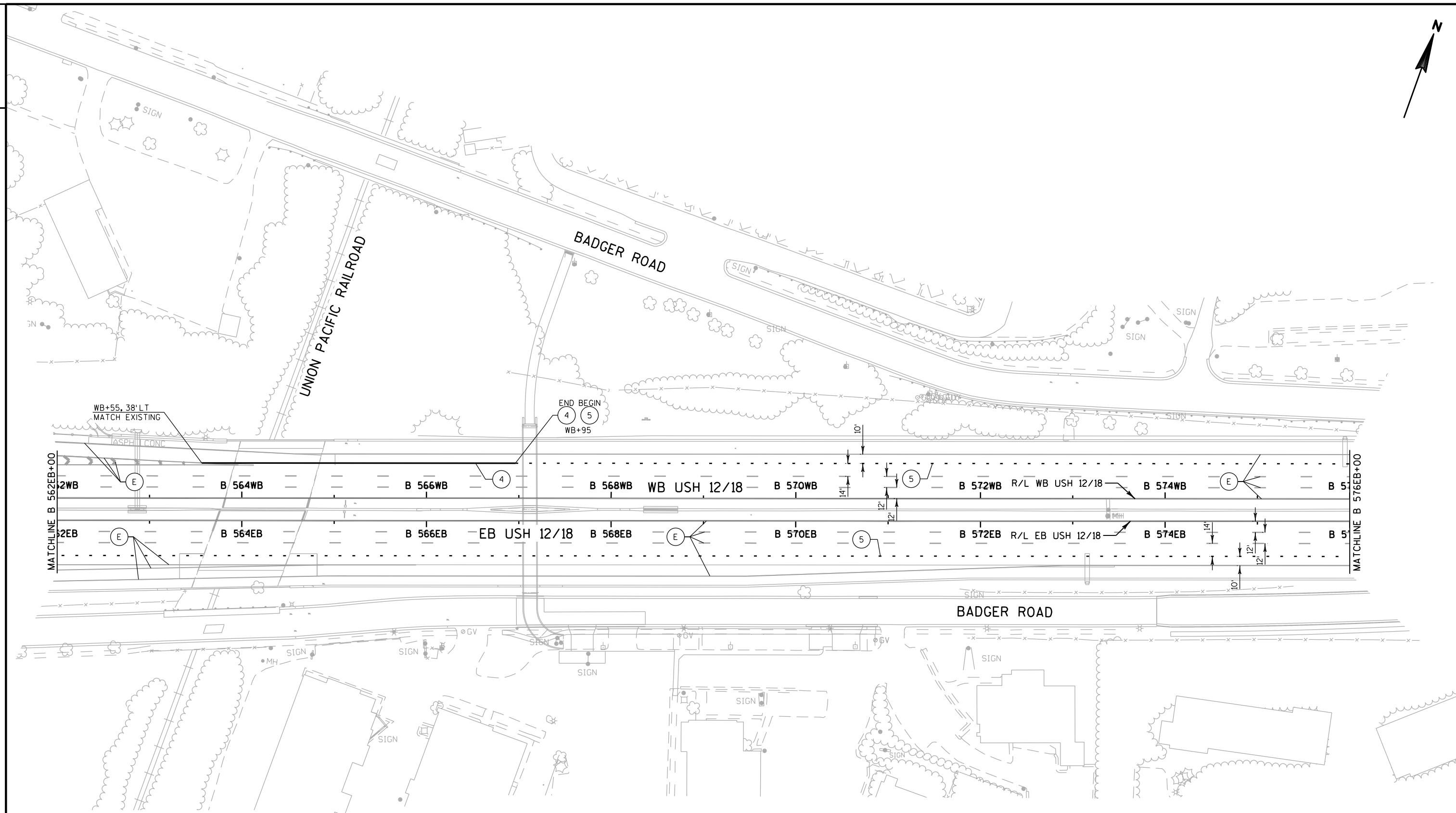
NOTE: TIE BAR MAY BE DRILLED AT AN ANGLE,
THEN BENT PERPENDICULAR TO JOINT AFTER
INSTALLATION.





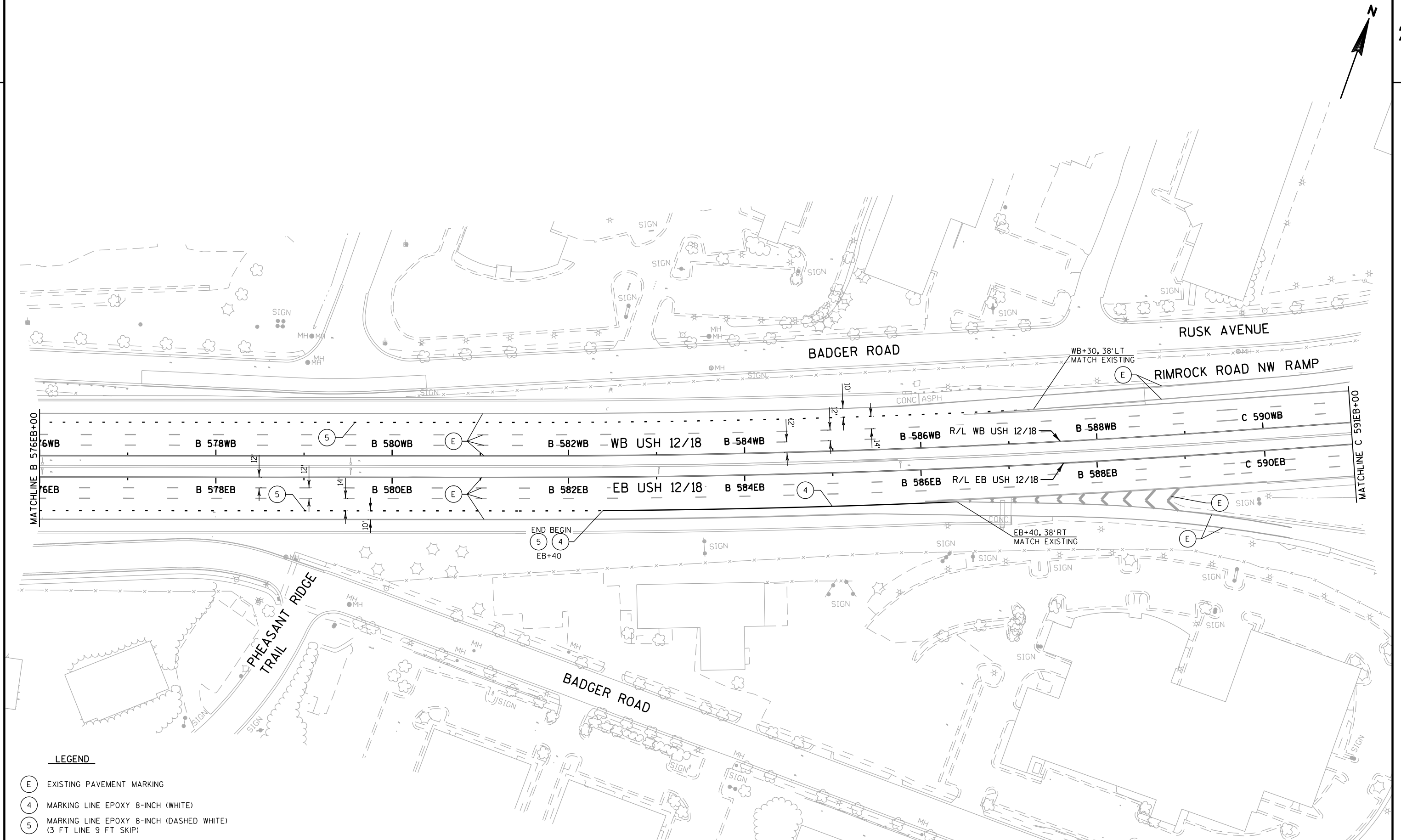


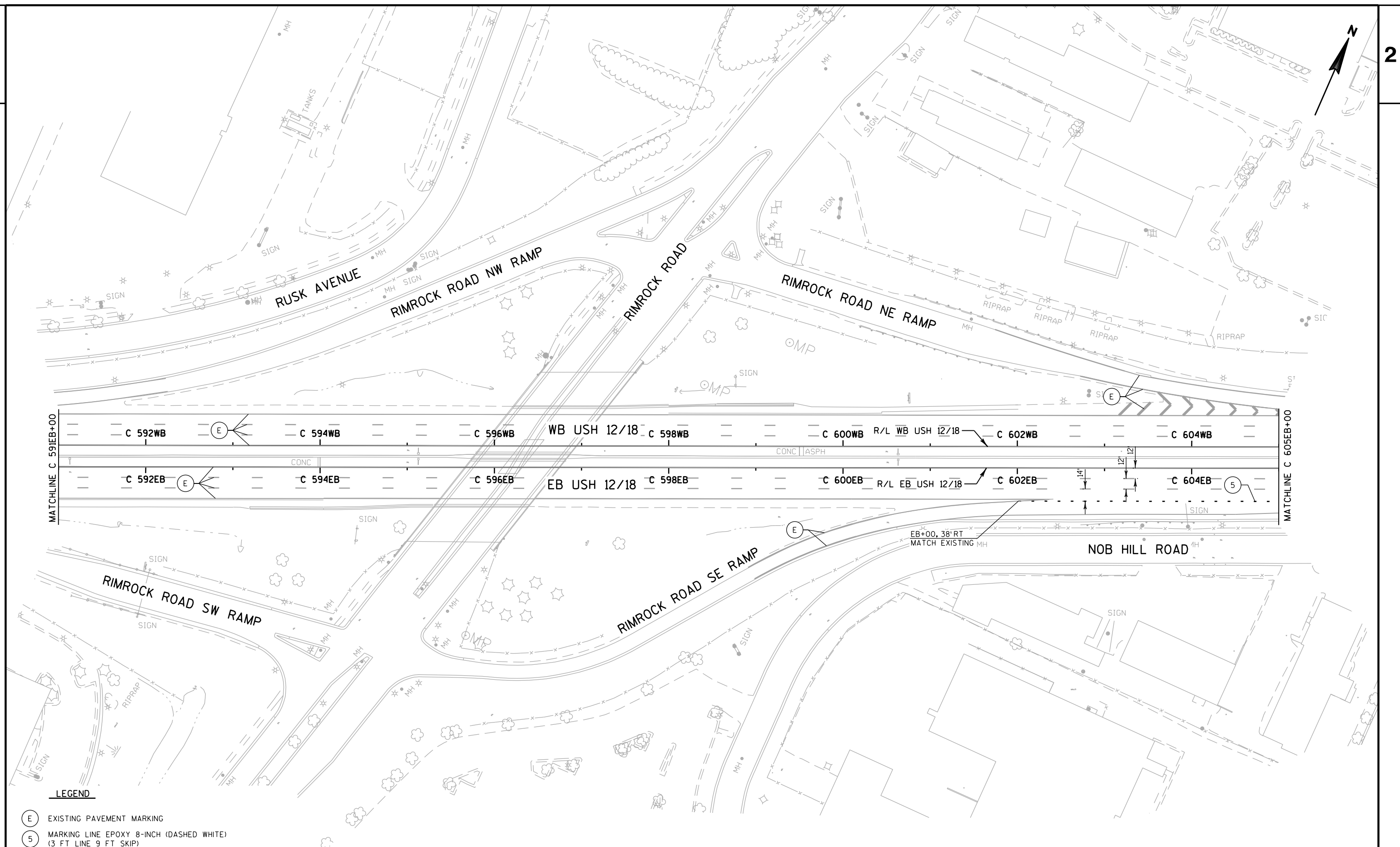
PROJECT NO:1206-04-69	HWY:USH 12	COUNTY:DANE	PAVEMENT MARKINGS	SHEET	E
-----------------------	------------	-------------	-------------------	-------	---

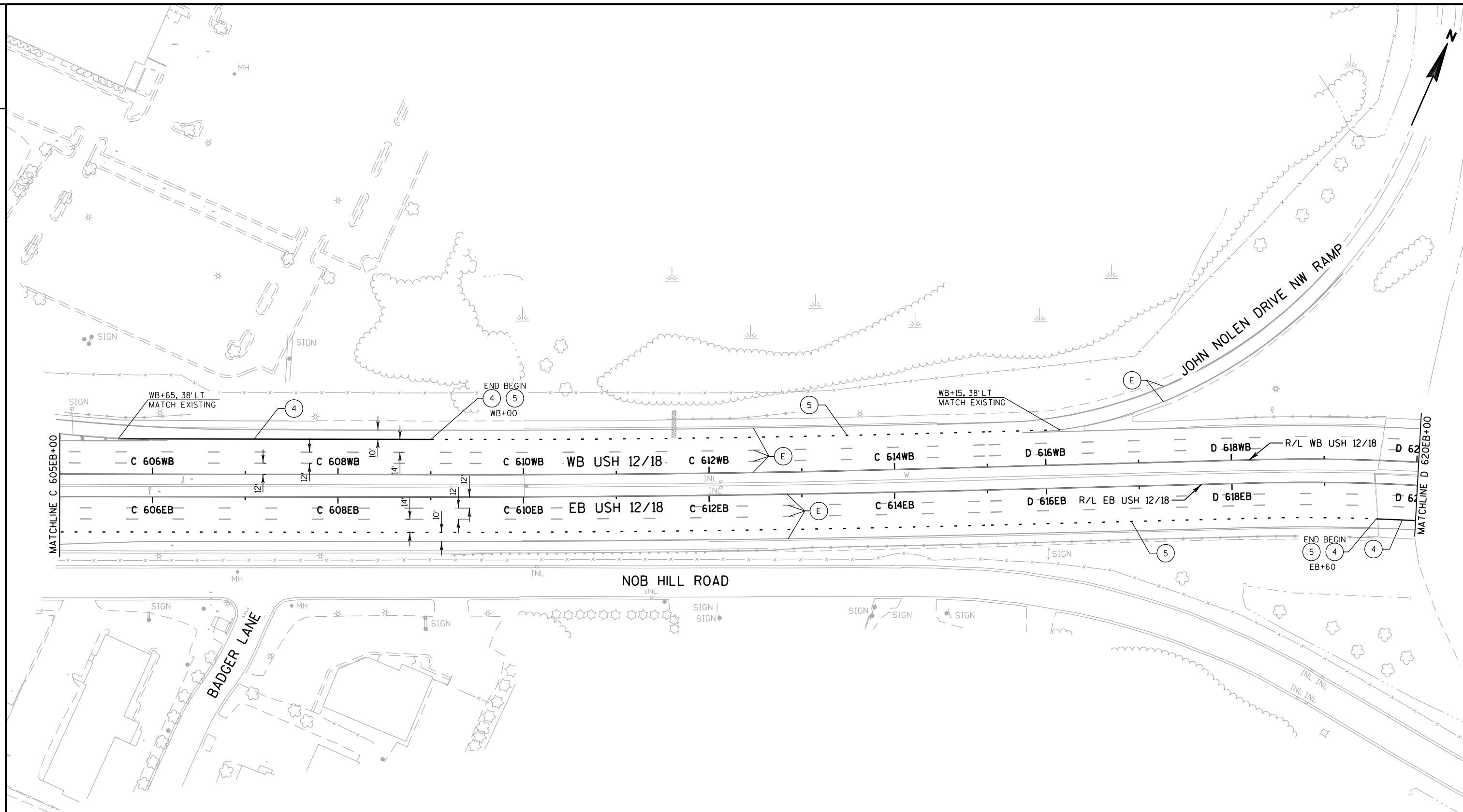


LEGEND

- (E) EXISTING PAVEMENT MARKING
- (4) MARKING LINE EPOXY 8-INCH (WHITE)
- (5) MARKING LINE EPOXY 8-INCH (DASHED WHITE)
(3 FT LINE 9 FT SKIP)



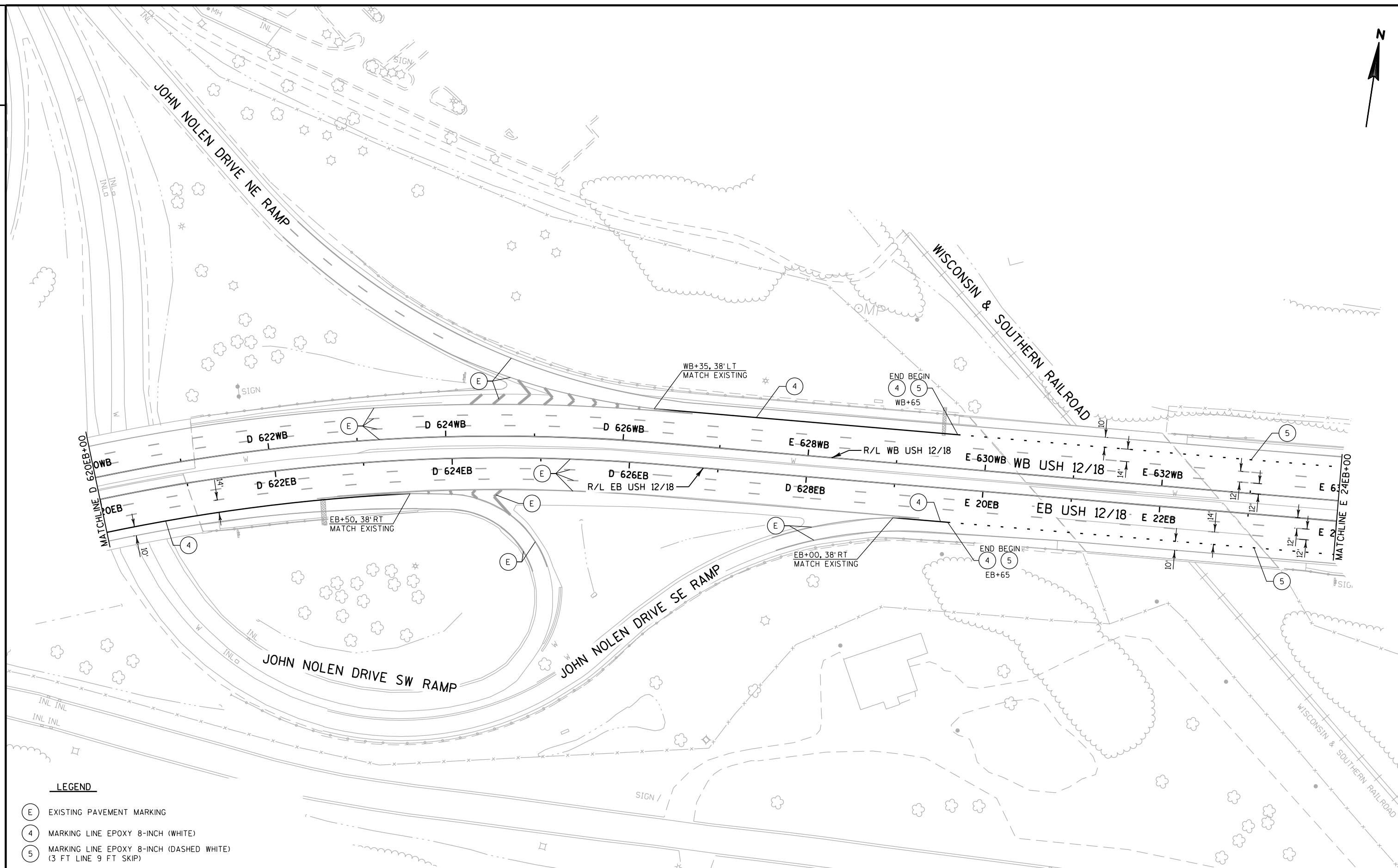


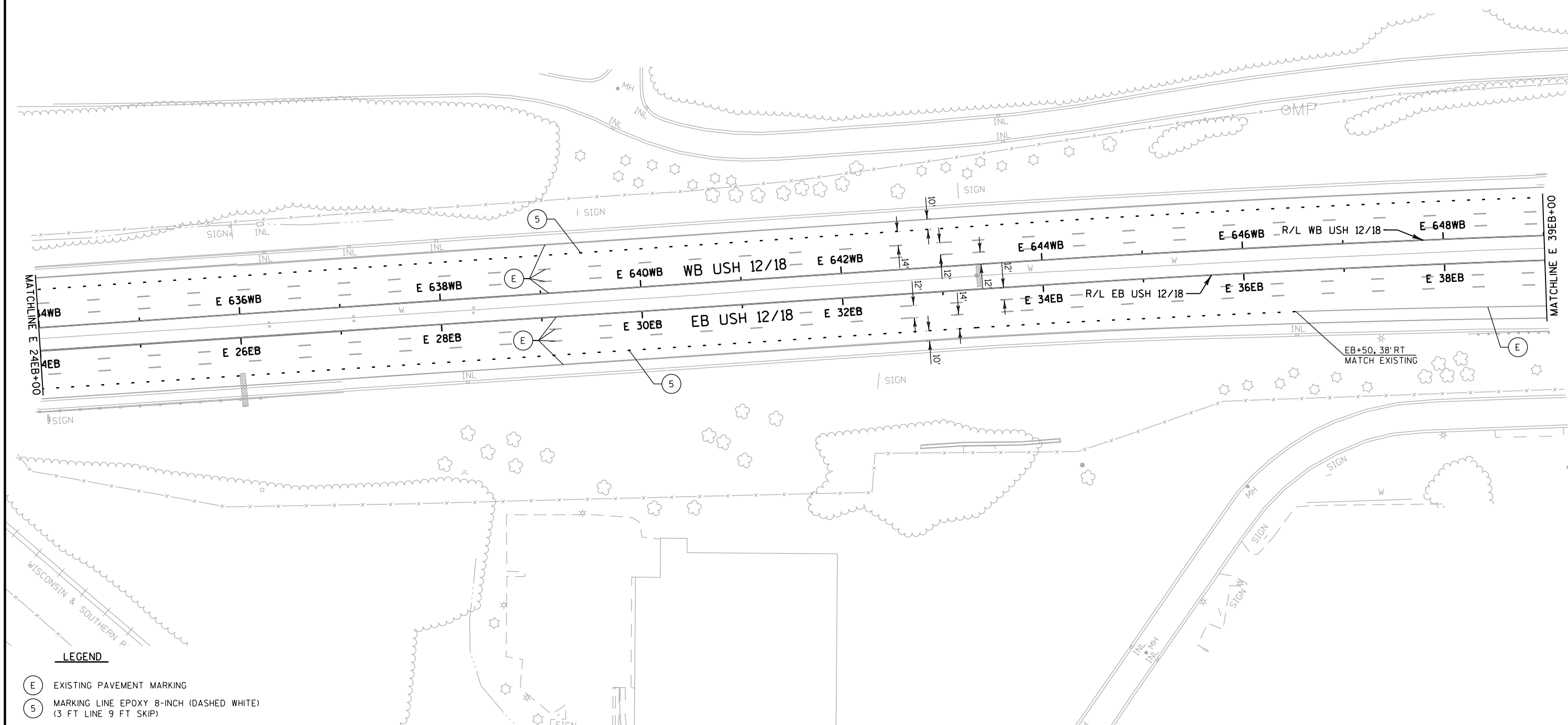


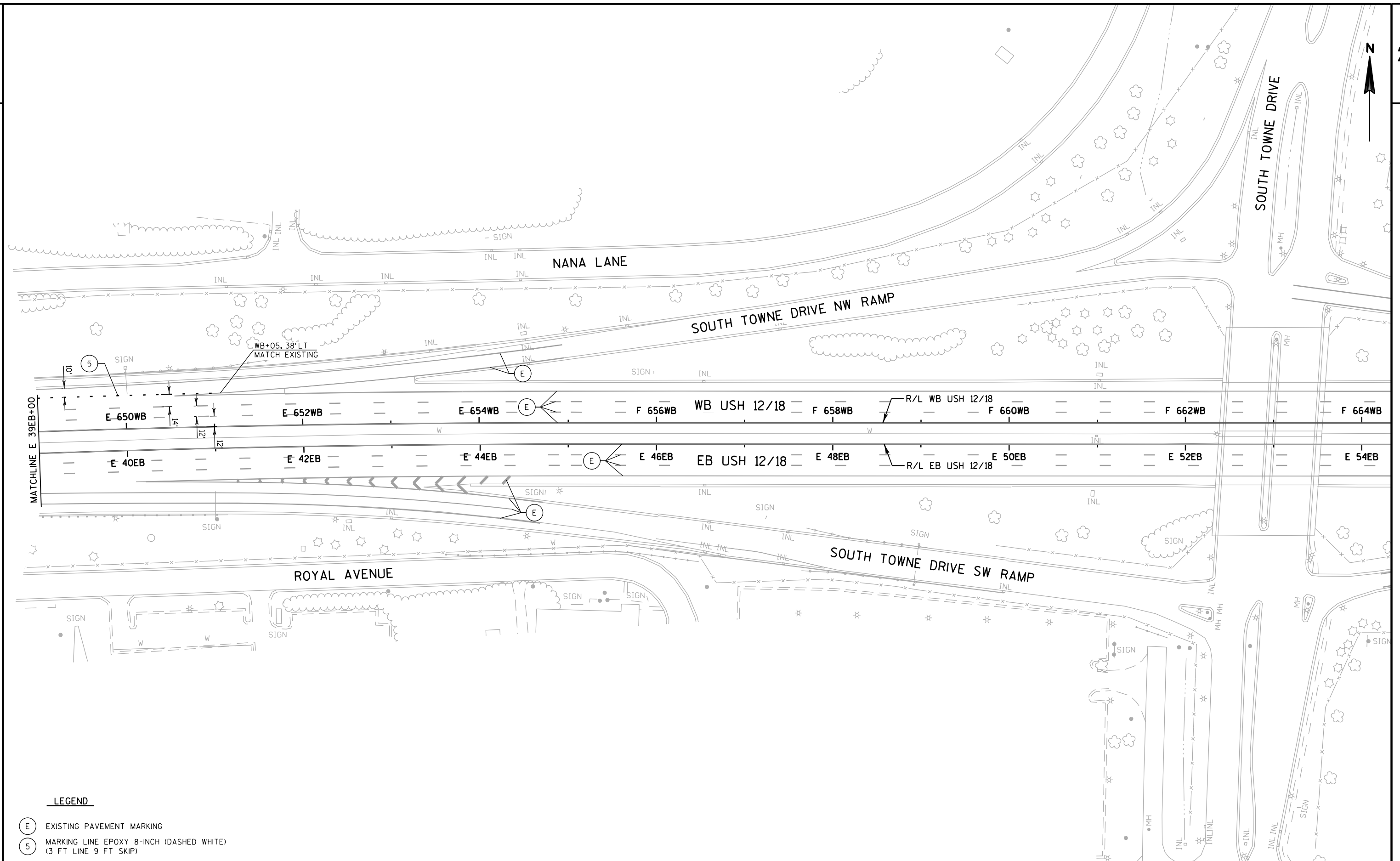
LEGEND

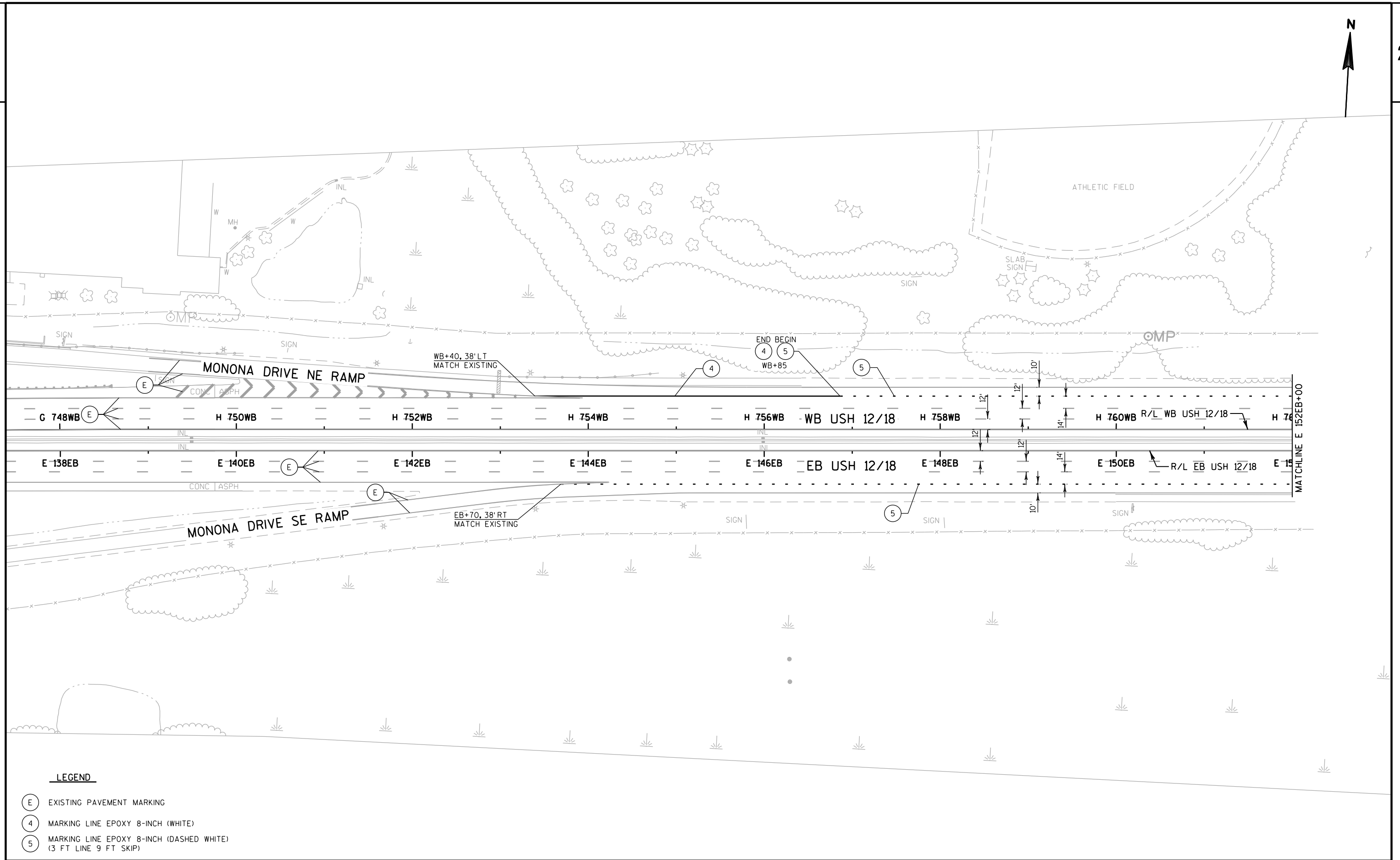
- (E) EXISTING PAVEMENT MARKING
- (4) MARKING LINE EPOXY 8-INCH (WHITE)
- (5) MARKING LINE EPOXY 8-INCH (DASHED WHITE) (3 FT LINE 9 FT SKIP)

PROJECT NO:1206-04-69	HWY:USH 12	COUNTY:DANE	PAVEMENT MARKINGS	SHEET	E
-----------------------	------------	-------------	-------------------	-------	---

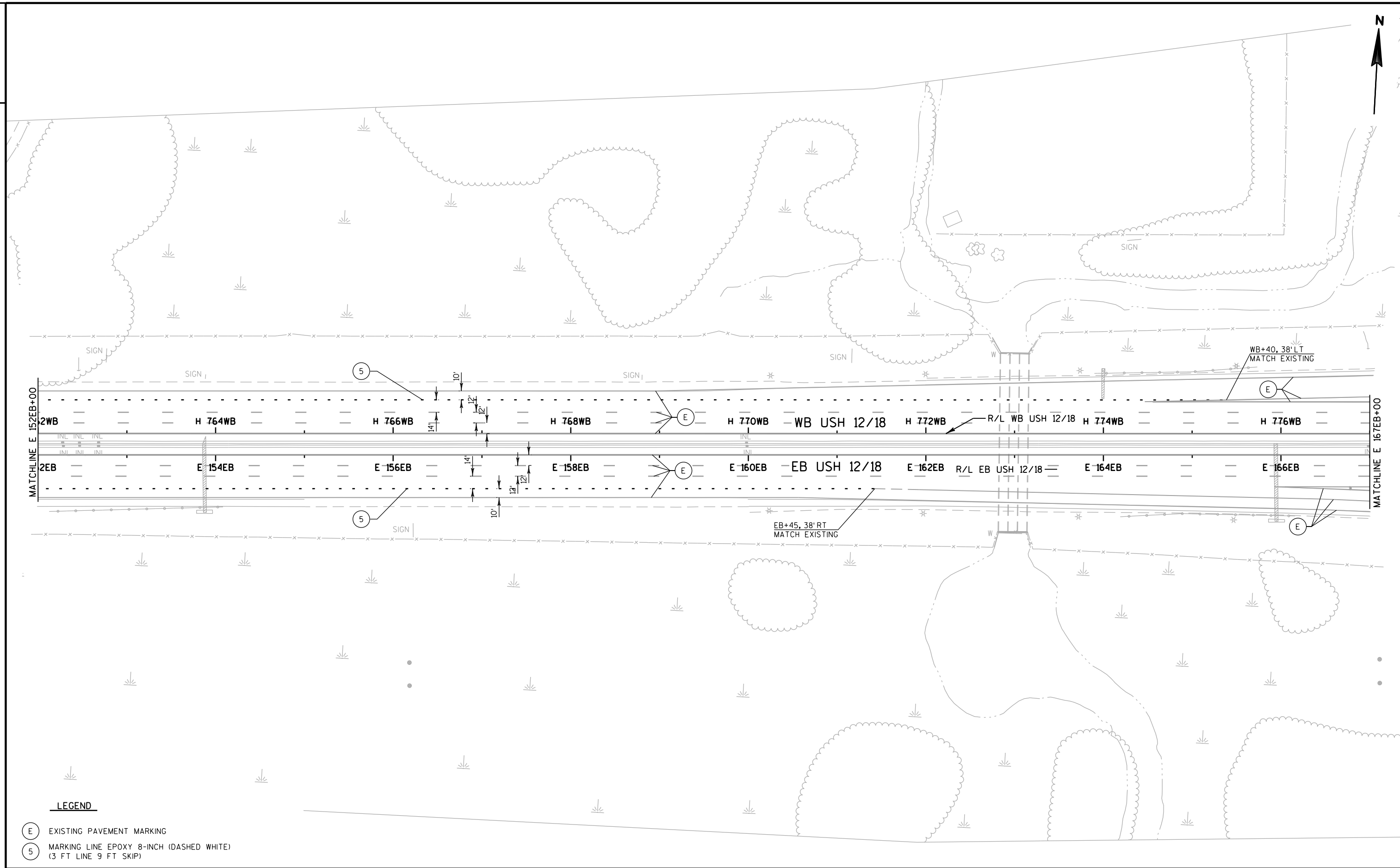








PROJECT NO:1206-04-69	HWY:USH 12	COUNTY:DANE	PAVEMENT MARKINGS	SHEET	E
-----------------------	------------	-------------	-------------------	-------	---



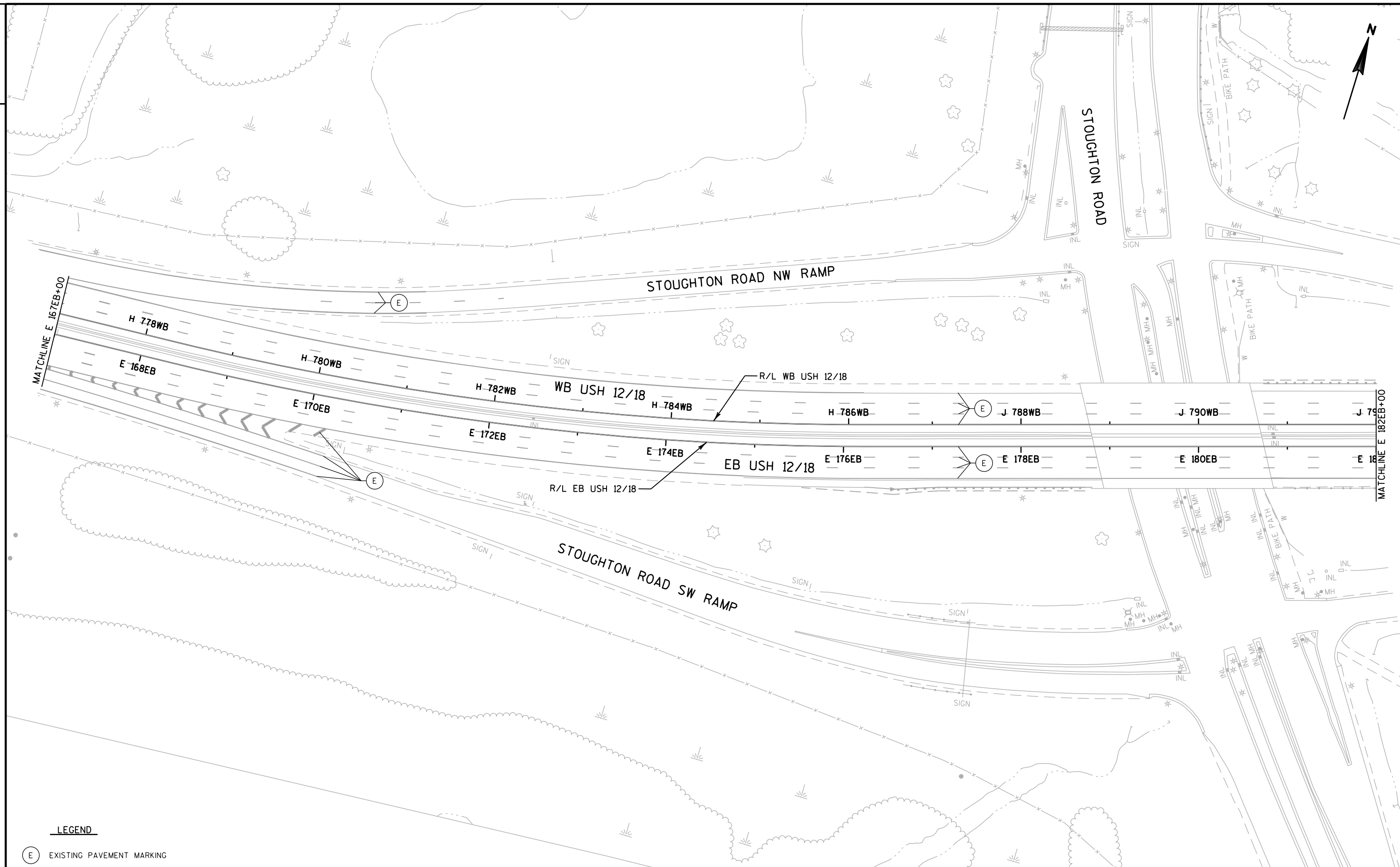
LEGEND

- E EXISTING PAVEMENT MARKING
- 5 MARKING LINE EPOXY 8-INCH (DASHED WHITE)
(3 FT LINE 9 FT SKIP)

PROJECT NO:1206-04-69	HWY:USH 12	COUNTY:DANE	PAVEMENT MARKINGS	SHEET	E
-----------------------	------------	-------------	-------------------	-------	---

2

2



LEGEND

(E) EXISTING PAVEMENT MARKING

PROJECT NO:1206-04-69

HWY: USH 12

COUNTY: DANE

PAVEMENT MARKINGS

SHEET

E

FILE NAME : \\madw00\ingrproj\66224\t1\cds\1206-04-69 Base Patching\024513_pm.dgn

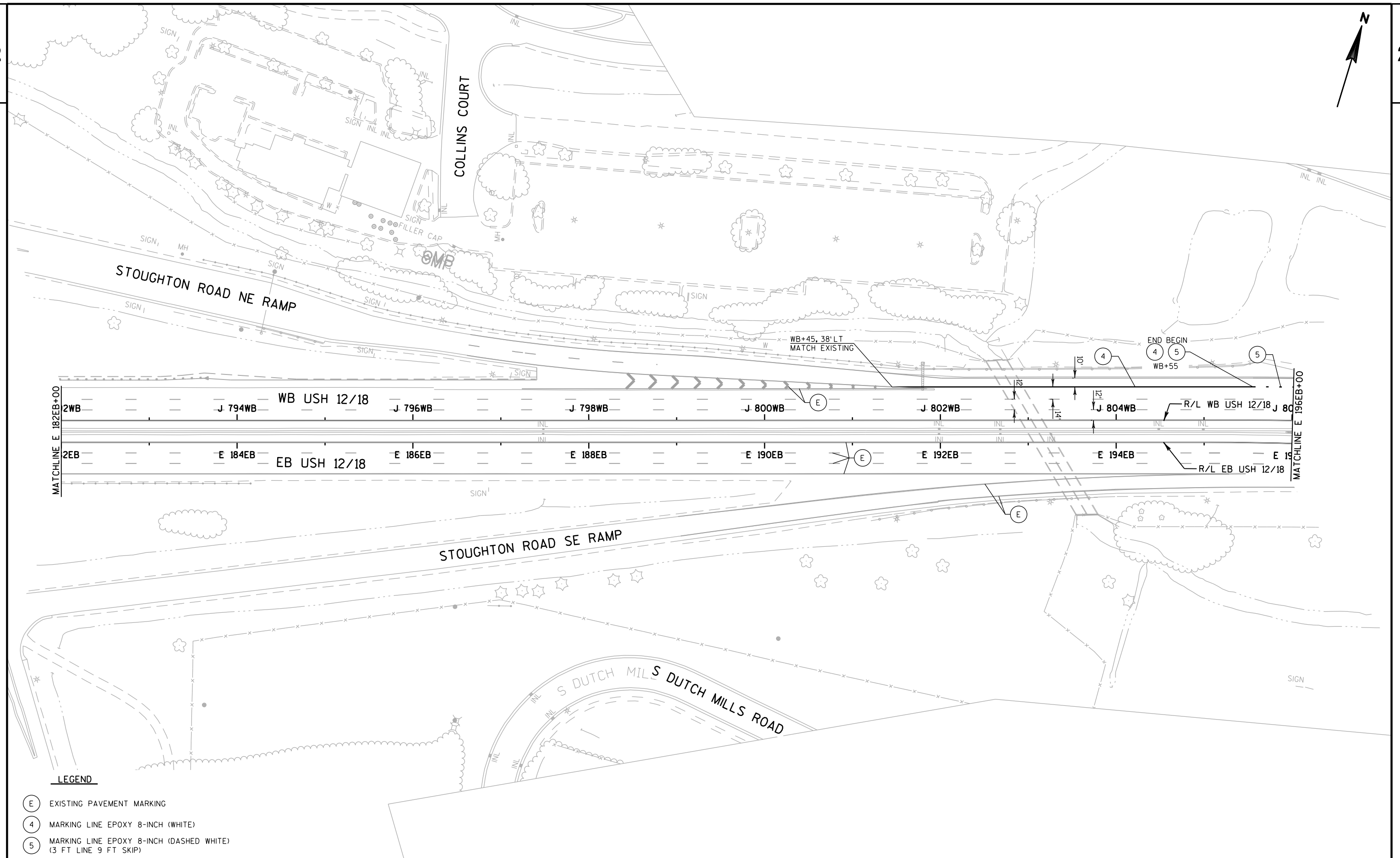
PLOT DATE : 2/1/2018

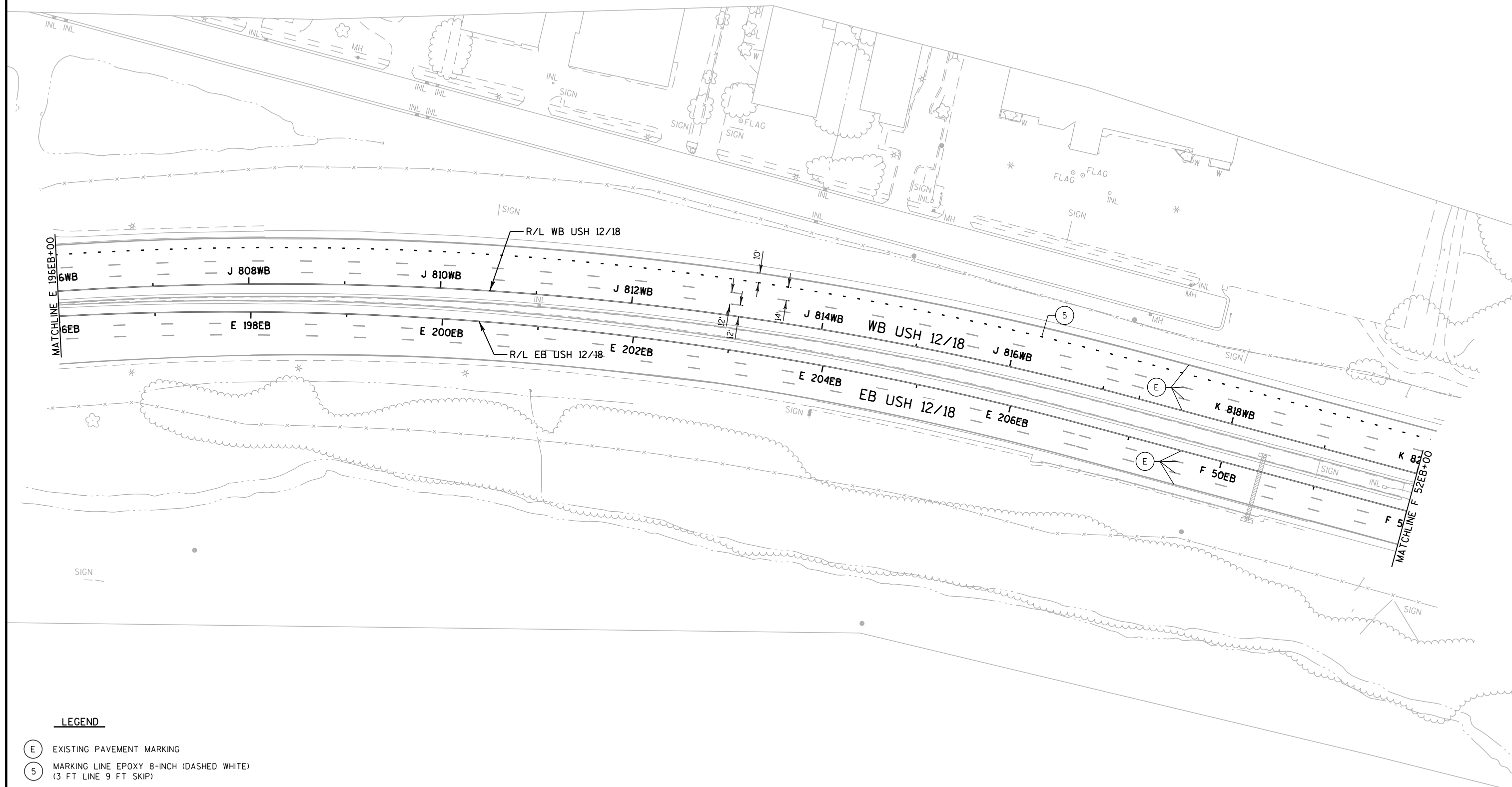
PLOT BY : nbennett

PLOT NAME :

PLOT SCALE : 100:1

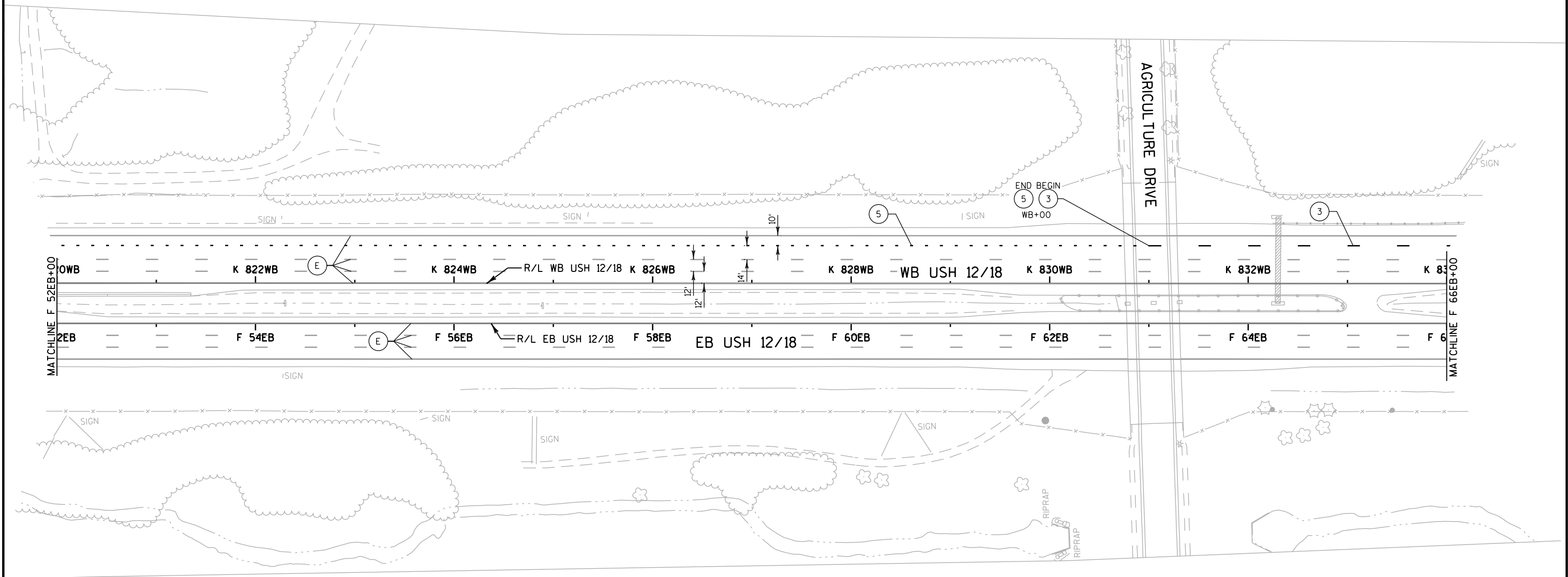
WISDOT/CADDS SHEET 42





LEGEND

- (E) EXISTING PAVEMENT MARKING
- (5) MARKING LINE EPOXY 8-INCH (DASHED WHITE)
(3 FT LINE 9 FT SKIP)



LEGEND

- (E) EXISTING PAVEMENT MARKING
- (3) MARKING LINE EPOXY 4-INCH (DASHED WHITE)
(12.5 FT LINE 37.5 FT SKIP)
- (5) MARKING LINE EPOXY 8-INCH (DASHED WHITE)
(3 FT LINE 9 FT SKIP)

PROJECT NO: 1206-04-69

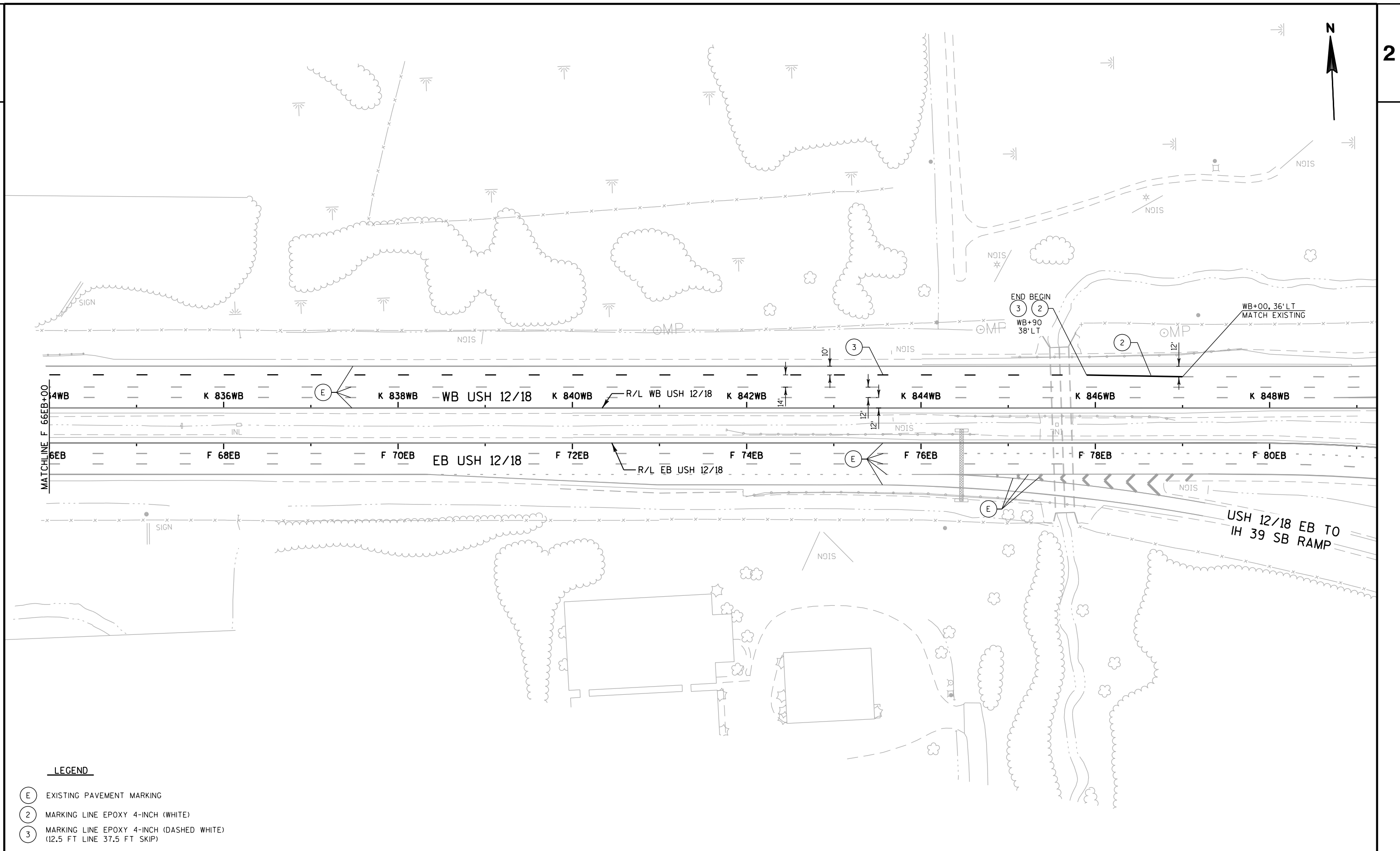
HWY: USH 12

COUNTY: DANE

PAVEMENT MARKINGS

SHEET










E

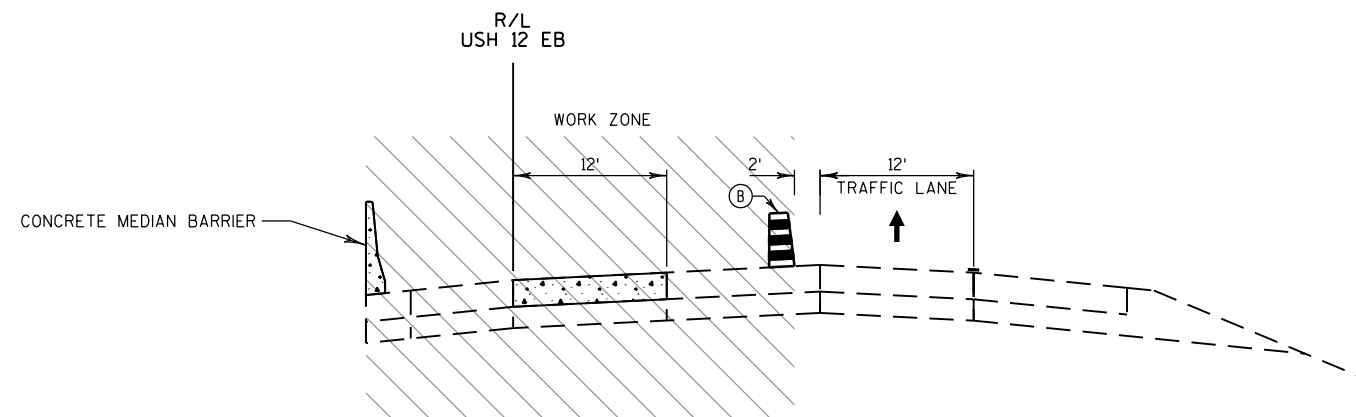


GENERAL NOTES FOR TRAFFIC CONTROL

- 1) THE EXACT NUMBER, LOCATION, AND SPACING OF ALL TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
- 2) CONFLICTING PERMANENT SIGNS SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.
CONFLICTING PERMANENT SIGNS WILL BE COVERED USING THE STANDARD BID ITEM, TRAFFIC CONTROL COVERING SIGNS.
- 3) "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- 4) FOR NIGHTTIME OPERATION, ALL DRUMS IN TAPERS SHALL HAVE A TYPE C STEADY BURN WARNING LIGHT.
- 5) ALL TYPE III BARRICADES SHALL BE 8' WIDE, UNLESS OTHERWISE NOTED, AND EQUIPPED WITH TWO TYPE A (LOW INTENSITY FLASHING) LIGHTS.
- 6) ALL TRAFFIC CONTROL SIGNING SHALL CONFORM TO PART VI OF THE MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES, THE WISCONSIN SUPPLEMENT TO THE MUTCD, AND OTHER CONTRACT DOCUMENTS.
- 7) CONTRACTORS EQUIPMENT AND MATERIALS STOCKPILES MAY NOT BE STORED WITHIN 30- FEET OF THE EDGE OF TRAVEL LANE OF USH 12 OR USH 12 RAMPS WHILE THE CONTRACTOR IS NOT WORKING, UNLESS THEY ARE PROTECTED BY CONCRETE BARRIER TEMPORARY PRECAST, PAID FOR AT THE CONTRACTOR'S EXPENSE.
- 8) TURNING TRAFFIC CONTROL DEVICES WHEN NOT IN USE TO OBSCURE THE MESSAGE IS NOT ALLOWED.
- 9) CONFLICTING PAVEMENT MARKINGS SHALL BE REMOVED AS DIRECTED BY ENGINEER
- 10) STATIONING, DISTANCES, AND OFFSETS FOR TRAFFIC CONTROL SIGNS SHOWN IN THE PLANS ARE APPROXIMATE AND THE FINAL LOCATION OF SIGNS ARE TO BE DETERMINED BY THE ENGINEER
- 11) SEE "TRAFFIC CONTROL, LANE CLOSURE," "TRAFFIC CONTROL, TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY, SHORT-TERM (LESS THAN 24 HOURS)," "TRAFFIC CONTROL, RAMP WITHIN LANE CLOSURE," AND "TRAFFIC CONTROL, EXIT RAMP CLOSURE" S.D.D.'S FOR APPLICABLE TRAFFIC CONTROL DETAILS.

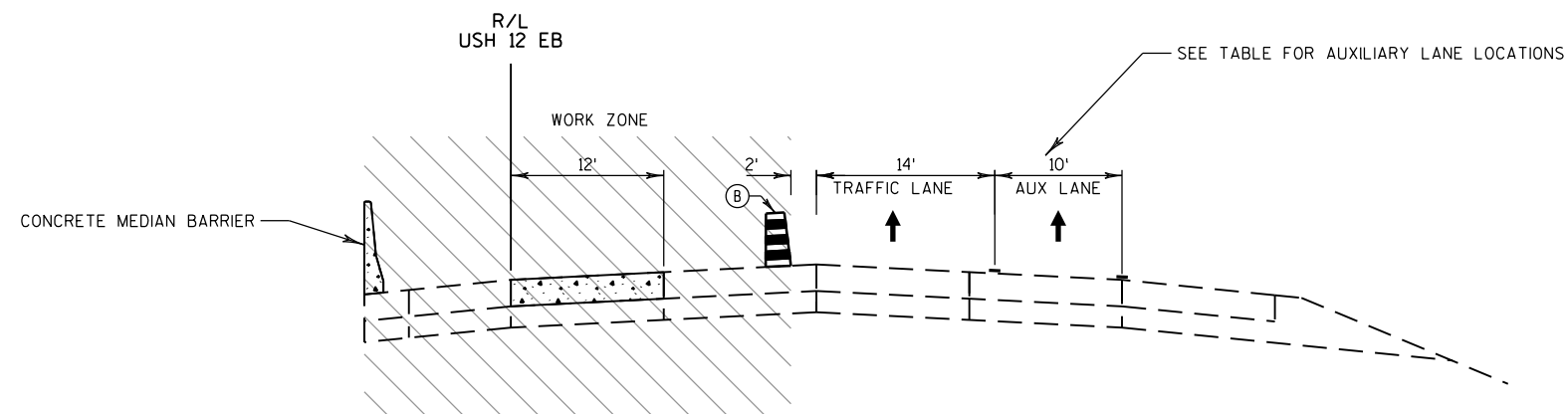
TRAFFIC CONTROL LEGEND

- | | | | |
|---|---|---|--|
|  | TRAFFIC CONTROL BARRICADE TYPE III WITH LIGHTS TYPE A |  | TRAFFIC CONTROL ARROW BOARD |
|  | TRAFFIC CONTROL BARRICADE TYPE III WITH LIGHTS TYPE A AND ATTACHED SIGN |  | TRAFFIC CONTROL SIGN(S) ON PERMANENT SUPPORT |
|  | TRAFFIC CONTROL DRUM |  | TRAFFIC CONTROL SIGN(S) ON TEMPORARY SUPPORT |
|  | TRAFFIC CONTROL DRUM WITH LIGHT TYPE C |  | TRAFFIC CONTROL SIGNS PORTABLE CHANGABLE MESSAGE |
| | |  | TRAFFIC FLOW ARROW |



STAGING TYPICAL SECTION - INSIDE LANE REPAIR/CONCRETE BARRIER REPLACEMENT

USH 12
FISH HATCHERY ROAD TO IH 39/90
(EB SHOWN, WB SIMILAR)



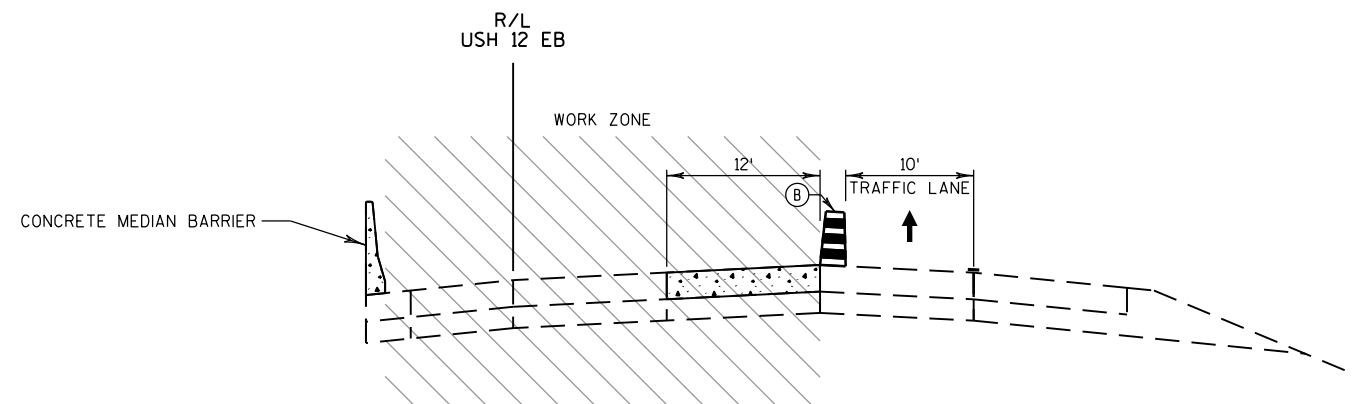
STAGING TYPICAL SECTION - INSIDE LANE REPAIR/CONCRETE BARRIER REPLACEMENT

USH 12
FISH HATCHERY ROAD TO IH 39/90
(EB SHOWN, WB SIMILAR)

LEGEND

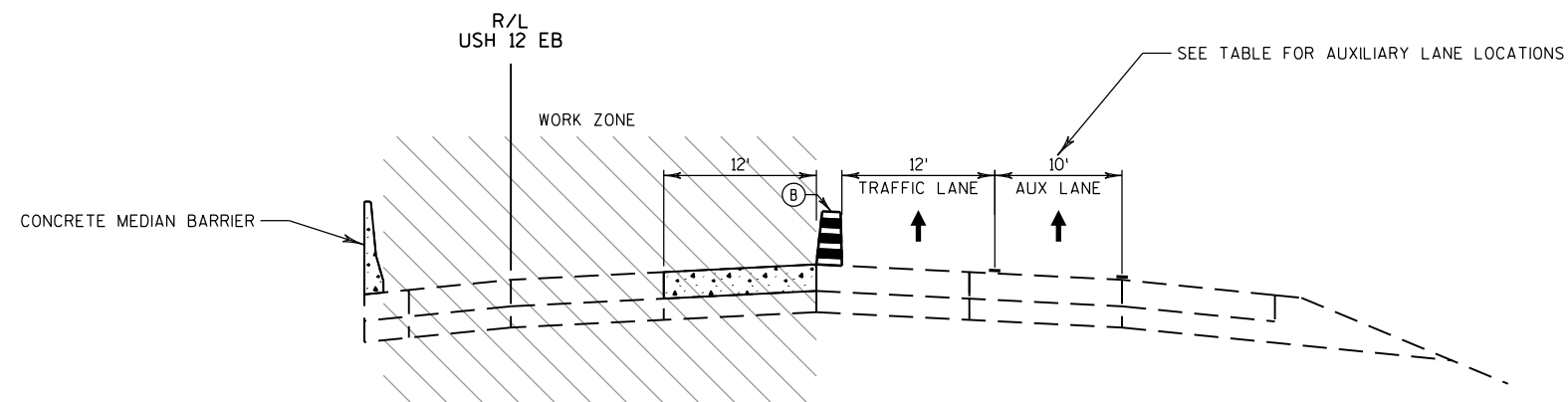
- ⓑ TRAFFIC CONTROL DRUM
- ↑ TRAFFIC FLOW

AUXILIARY LANE LOCATIONS			
ROADWAY DIRECTION	STATION BEGIN	STATION END	COMMENTS
EB USH 12	A 528EB+46	B 542EB+74	FISH HATCHERY ROAD TO PARK STREET
	B 548EB+81	B 586EB+18	PARK STREET TO RIMROCK ROAD
	C 602EB+41	D 622EB+66	RIMROCK ROAD TO JOHN NOLEN DRIVE
	E 19EB+09	E 40EB+10	JOHN NOLEN DRIVE TO SOUTH TOWNE DRIVE
	E 144EB+23	E 166EB+05	MONONA DRIVE TO STOUGHTON ROAD
WB USH 12	A 529WB+01	B 550WB+27	FISH HATCHERY ROAD TO PARK STREET
	B 564WB+13	B 586WB+50	PARK STREET TO RIMROCK ROAD
	C 606WB+16	D 616WB+43	RIMROCK ROAD TO JOHN NOLEN DRIVE
	D 626WB+63	E 651WB+81	JOHN NOLEN DRIVE TO SOUTH TOWNE DRIVE
	H 753WB+90	H 774WB+56	MONONA DRIVE TO STOUGHTON ROAD
	J 801WB+93	K 848WB+74	STOUGHTON ROAD TO IH-39



STAGING TYPICAL SECTION - MIDDLE LANE REPAIR/CONCRETE BARRIER REPLACEMENT

USH 12
FISH HATCHERY ROAD TO IH 39/90
(EB SHOWN, WB SIMILAR)



STAGING TYPICAL SECTION - MIDDLE LANE REPAIR/CONCRETE BARRIER REPLACEMENT

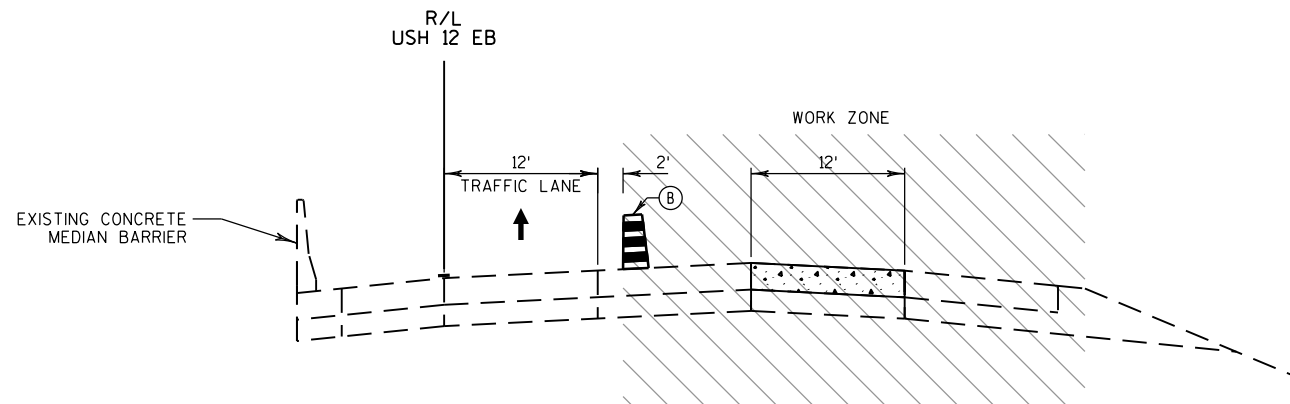
USH 12
FISH HATCHERY ROAD TO IH 39/90
(EB SHOWN, WB SIMILAR)

LEGEND

(B) TRAFFIC CONTROL DRUM

↑ TRAFFIC FLOW

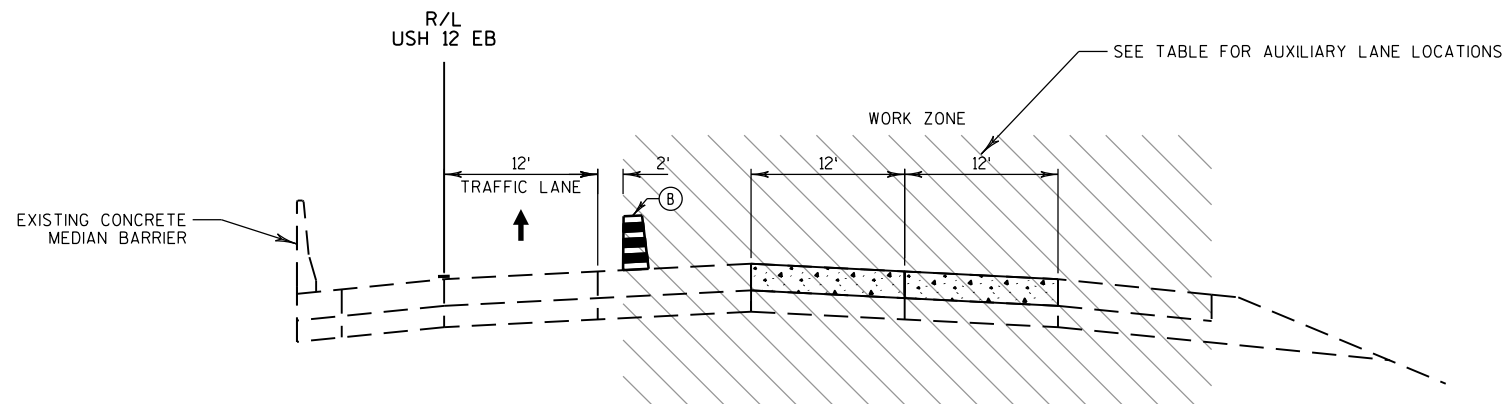
AUXILIARY LANE LOCATIONS			
ROADWAY DIRECTION	STATION BEGIN	STATION END	COMMENTS
EB USH 12	A 528EB+46	B 542EB+74	FISH HATCHERY ROAD TO PARK STREET
	B 548EB+81	B 586EB+18	PARK STREET TO RIMROCK ROAD
	C 602EB+41	D 622EB+66	RIMROCK ROAD TO JOHN NOLEN DRIVE
	E 19EB+09	E 40EB+10	JOHN NOLEN DRIVE TO SOUTH TOWNE DRIVE
	E 144EB+23	E 166EB+05	MONONA DRIVE TO STOUGHTON ROAD
WB USH 12	A 529WB+01	B 550WB+27	FISH HATCHERY ROAD TO PARK STREET
	B 564WB+13	B 586WB+50	PARK STREET TO RIMROCK ROAD
	C 606WB+16	D 616WB+43	RIMROCK ROAD TO JOHN NOLEN DRIVE
	D 626WB+63	E 651WB+81	JOHN NOLEN DRIVE TO SOUTH TOWNE DRIVE
	H 753WB+90	H 774WB+56	MONONA DRIVE TO STOUGHTON ROAD
	J 801WB+93	K 848WB+74	STOUGHTON ROAD TO IH-39



STAGING TYPICAL SECTION - OUTSIDE LANE REPAIR

USH 12

FISH HATCHERY ROAD TO IH 39/90
(EB SHOWN, WB SIMILAR)



STAGING TYPICAL SECTION - OUTSIDE/AUXILIARY LANE REPAIR

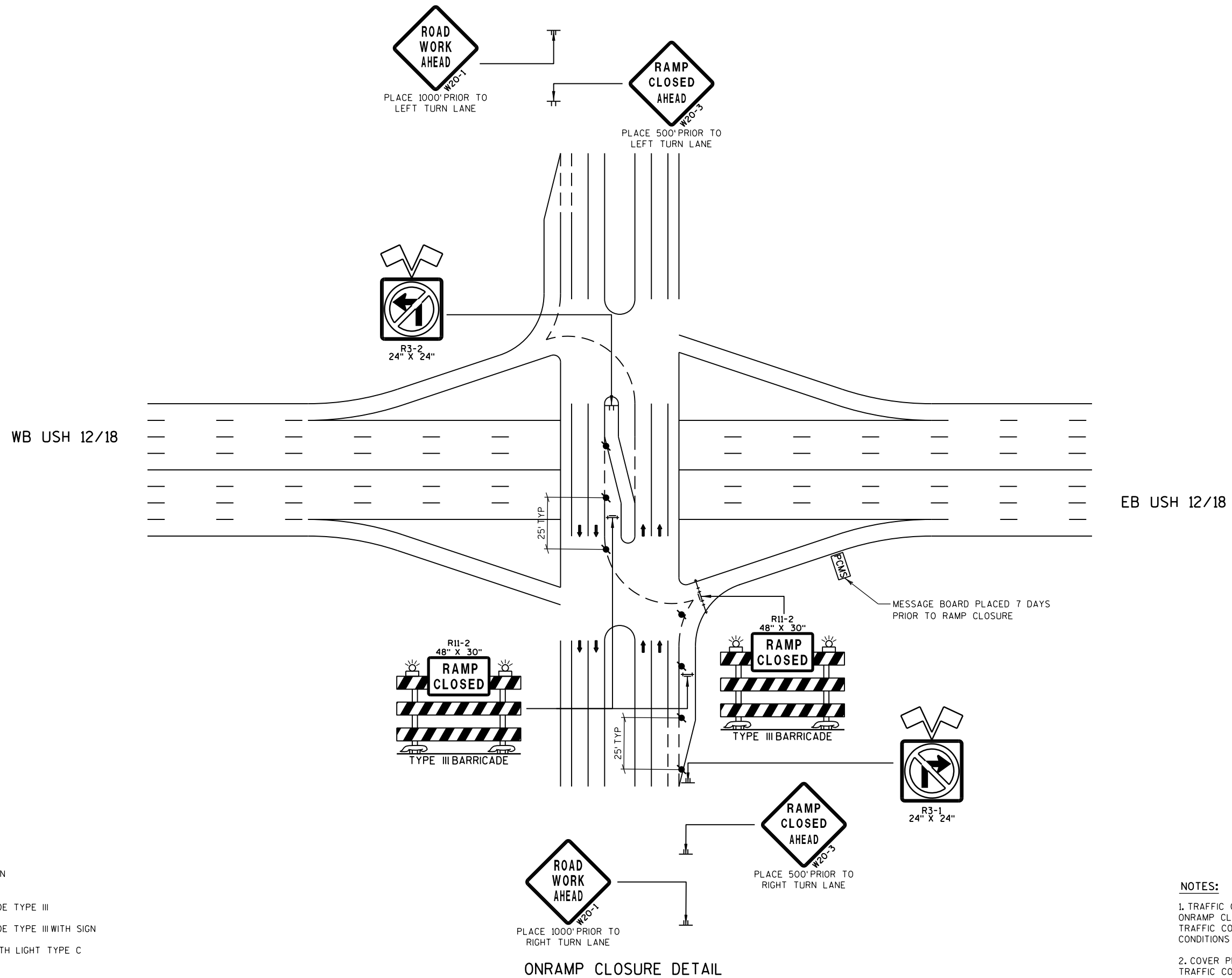
USH 12

FISH HATCHERY ROAD TO IH 39/90
(EB SHOWN, WB SIMILAR)

LEGEND

- (B) TRAFFIC CONTROL DRUM
- ↑ TRAFFIC FLOW

AUXILIARY LANE LOCATIONS			
ROADWAY DIRECTION	STATION BEGIN	STATION END	COMMENTS
EB USH 12	A 528EB+46	B 542EB+74	FISH HATCHERY ROAD TO PARK STREET
	B 548EB+81	B 586EB+18	PARK STREET TO RIMROCK ROAD
	C 602EB+41	D 622EB+66	RIMROCK ROAD TO JOHN NOLEN DRIVE
	E 19EB+09	E 40EB+10	JOHN NOLEN DRIVE TO SOUTH TOWNE DRIVE
	E 144EB+23	E 166EB+05	MONONA DRIVE TO STOUGHTON ROAD
WB USH 12	A 529WB+01	B 550WB+27	FISH HATCHERY ROAD TO PARK STREET
	B 564WB+13	B 586WB+50	PARK STREET TO RIMROCK ROAD
	C 606WB+16	D 616WB+43	RIMROCK ROAD TO JOHN NOLEN DRIVE
	D 626WB+63	E 651WB+81	JOHN NOLEN DRIVE TO SOUTH TOWNE DRIVE
	H 753WB+90	H 774WB+56	MONONA DRIVE TO STOUGHTON ROAD
	J 801WB+93	K 848WB+74	STOUGHTON ROAD TO IH-39



POINT OF BEGINNING : EB
PI = 506WB+50.87
X = 814195.19
Y = 468295.47
AH = S 86°47'60" E

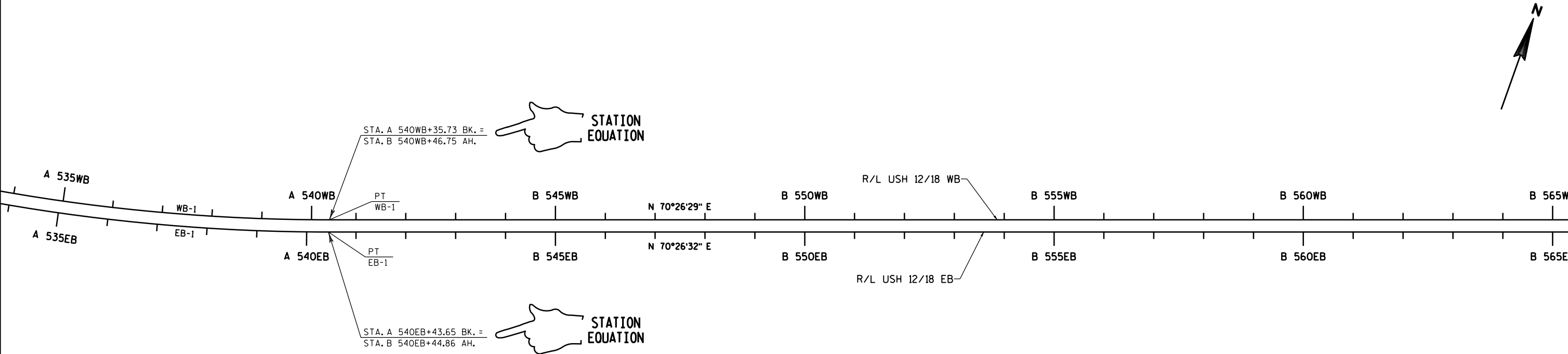
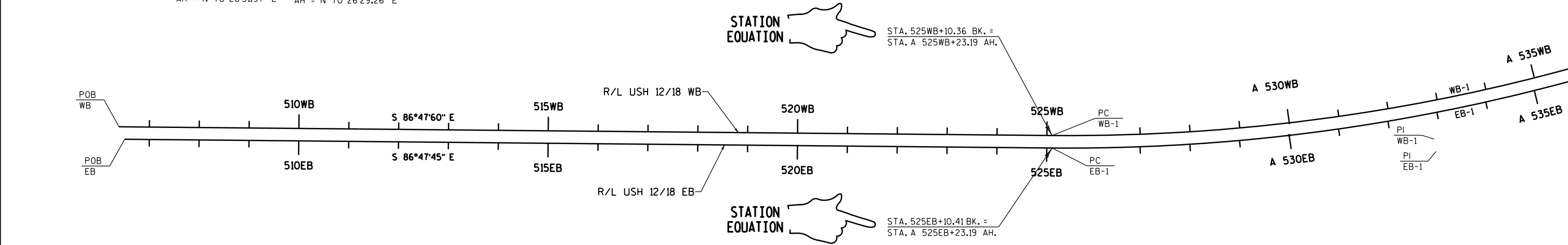
POINT OF BEGINNING : WB
PI = 506WB+39.22
X = 814185.00
Y = 468321.01
AH = S 86°47'60" E

CURVE : EB-1
PC = A 525EB+23.19
X = 816051.82
Y = 468191.53
PI = A 532EB+93.55
X = 816821.00
Y = 468148.85
PT = A 540EB+43.65
X = 817546.92
Y = 468406.73

R = 3832.00
DELTA = 22°44'01.78"
D = 1°29'42.69"
L = 1520.46
T = 770.36
E = 76.67
BK = S 86°49'26.25" E
AH = N 70°26'31.97" E

CURVE : WB-1
PC = A 525WB+23.54
X = 816053.57
Y = 568216.54
PI = A 532WB+89.74
X = 816818.57
Y = 468173.77
PT = A 540WB+35.73
X = 817540.56
Y = 468430.27

R = 3807.00
DELTA = 22°45'31.23"
D = 1°30'18.04"
L = 1512.19
T = 766.20
E = 76.34
BK = S 86°47'59.51" E
AH = N 70°26'29.26" E



CURVE : EB-2

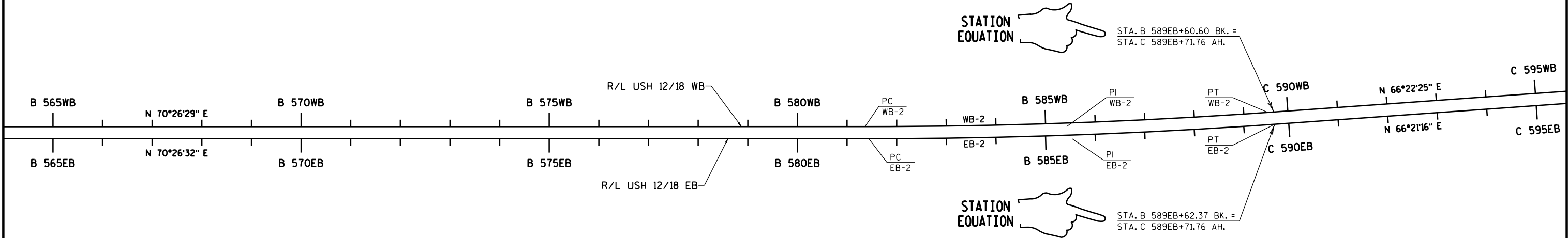
PC = B 581EB+43.97
X = 821409.53
Y = 469778.94
PI = B 585EB+53.34
X = 821795.28
Y = 469915.98
PT = B 589EB+62.37
X = 822170.28
Y = 470080.17

R = 11471.07
DELTA = 4°05'15.82"
D = 0°29'58.13"
L = 818.40
T = 409.37
E = 7.30
BK = N 70°26'31.95" E
AH = N 66°21'16.12" E

CURVE : WB-2

PC = B 581WB+36.03
X = 821393.89
Y = 469799.24
PI = B 585WB+42.55
X = 821776.95
Y = 569935.32
PT = B 589WB+48.72
X = 822149.39
Y = 470098.24

R = 11447.02
DELTA = 4°04'03.82"
D = 0°30'01.91"
L = 812.68
T = 406.51
E = 7.22
BK = N 70°26'29.22" E
AH = N 66°22'25.40" E



CURVE : EB-3

PC = C 608EB+79.58
X = 823917.93
Y = 470845.35
PI = C 611EB+91.29
X = 824203.47
Y = 470970.37
PT = C 615EB+02.96
X = 824485.50
Y = 471103.11

R = 22918.81
DELTA = 1°33'30.28"
D = 0°14'59.98"
L = 623.38
T = 311.71
E = 2.12
BK = N 66°21'15.93" E
AH = N 64°47'45.64" E

CURVE : EB-4

PC = D 618EB+22.80
X = 824742.11
Y = 471223.89
PI = D 622+34.47
X = 825114.58
Y = 471399.19
PT = D 626EB+36.66
X = 825525.28
Y = 471427.48

R = 2192.99
DELTA = 21°15'48.39"
D = 2°36'45.64"
L = 813.86
T = 411.66
E = 38.30
BK = N 64°47'45.39" E
AH = N 86°03'33.78" E

CURVE : WB-3

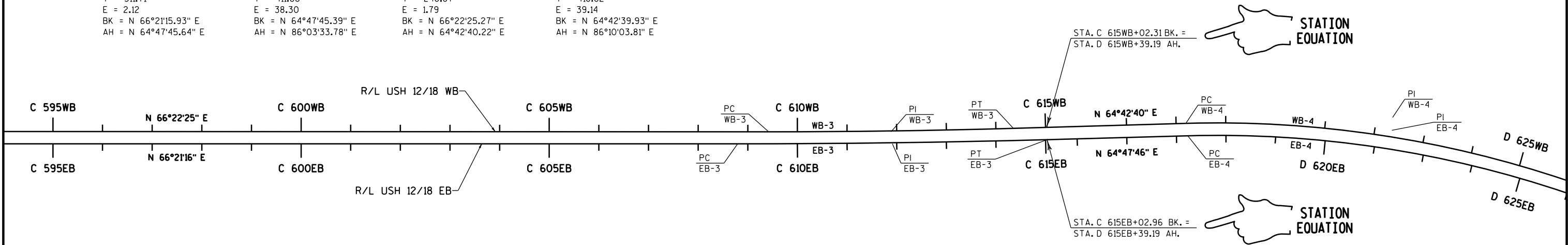
PC = C 609WB+42.05
X = 823965.42
Y = 470892.64
PI = C 611WB+88.72
X = 824191.41
Y = 470991.50
PT = C 614WB+35.35
X = 824414.44
Y = 471096.87

R = 17000.80
DELTA = 1°39'45.05"
D = 0°20'13.27"
L = 493.30
T = 246.67
E = 1.79
BK = N 66°22'25.27" E
AH = N 64°42'40.22" E

CURVE : WB-4

PC = D 618WB+19.62
X = 824728.53
Y = 471245.26
PI = D 622WB+36.44
X = 825105.41
Y = 471423.32
PT = D 626WB+43.50
X = 825521.30
Y = 471451.18

R = 2200.00
DELTA = 21°27'23.88"
D = 2°36'15.66"
L = 823.88
T = 416.82
E = 39.14
BK = N 64°42'39.93" E
AH = N 86°10'03.81" E

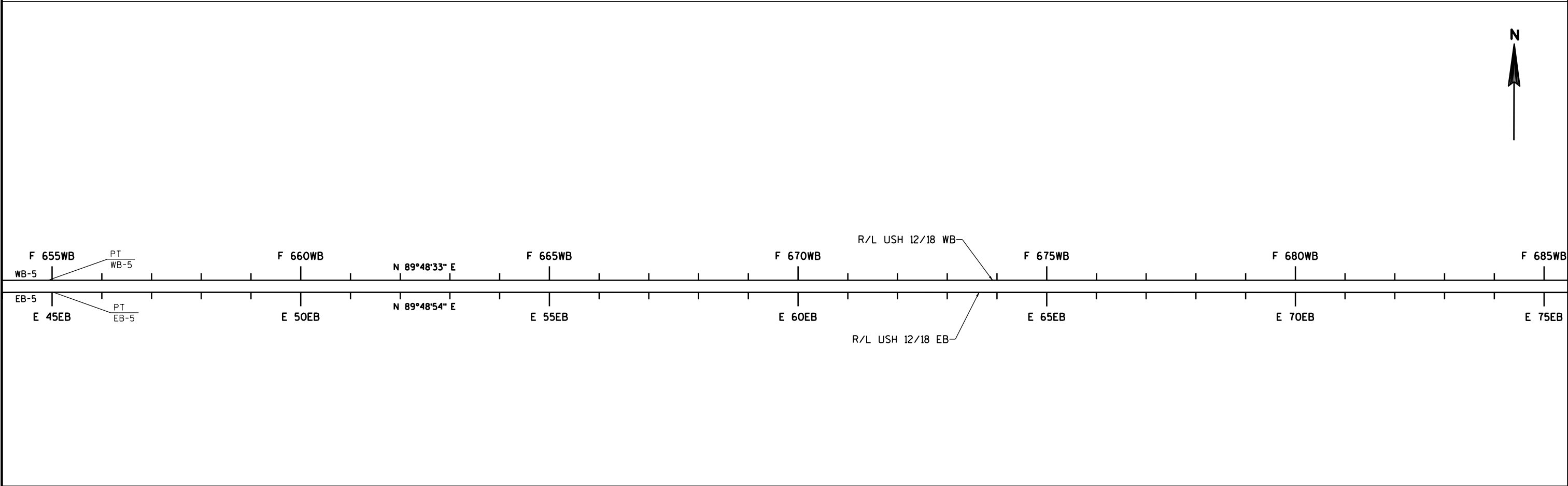
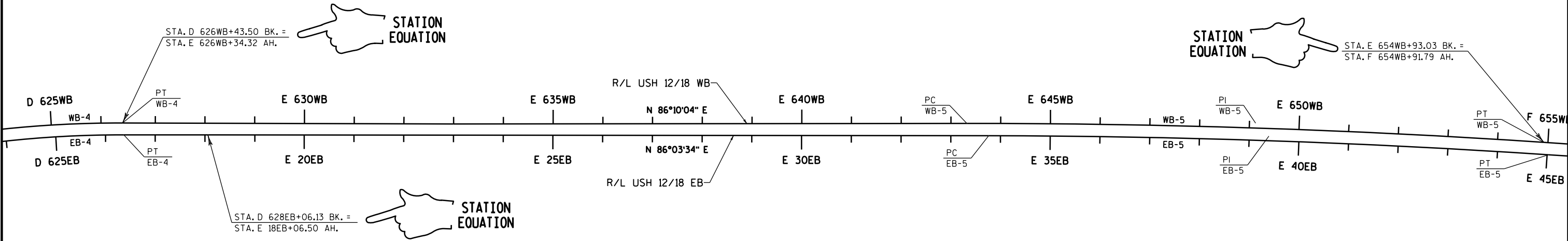


CURVE : EB-5
PC = E 33EB+76.18
X = 827260.31
Y = 471547.00
PI = E 39EB+39.71
X = 827822.51
Y = 471585.73
PT = E 45EB+02.84
X = 828386.03
Y = 471587.55

R = 17187.86
DELTA = 3°45'20.51"
D = 0°20'00.06"
L = 1126.65
T = 563.53
E = 9.24
BK = N 86°03'33.67" E
AH = N 89°48'54.19" E

CURVE : WB-5
PC = E 643WB+31.82
X = 827214.71
Y = 471568.71
PI = E 649WB+12.64
X = 827794.09
Y = 471609.83
PT = E 654WB+93.03
X = 828374.91
Y = 471611.76

R = 17200.03
DELTA = 3°52'05.46"
D = 0°19'59.21"
L = 1161.22
T = 580.83
E = 9.80
BK = N 85°56'27.42" E
AH = N 89°48'32.88" E



CURVE : EB-6

PC = E 86EB+13.77

X = 832496.95

Y = 471600.82

PI = E 91EB+64.82

X = 833048.00

Y = 471602.60

PT = E 97EB+15.28

X = 833597.13

Y = 471648.46

R = 13751.11

DELTA = 4°35'22.46"

D = 0°24'59.99"

L = 1101.51

T = 551.05

E = 11.04

BK = N 89°48'54.06" E

AH = N 85°13'31.60" E

CURVE : WB-6

PC = F 697WB+48.93

X = 832632.03

Y = 471625.94

PI = F 702WB+67.82

X = 833150.91

Y = 471627.67

PT = F 707WB+86.15

X = 833668.01

Y = 471670.75

R = 13000.02

DELTA = 4°34'17.14"

D = 0°26'26.65"

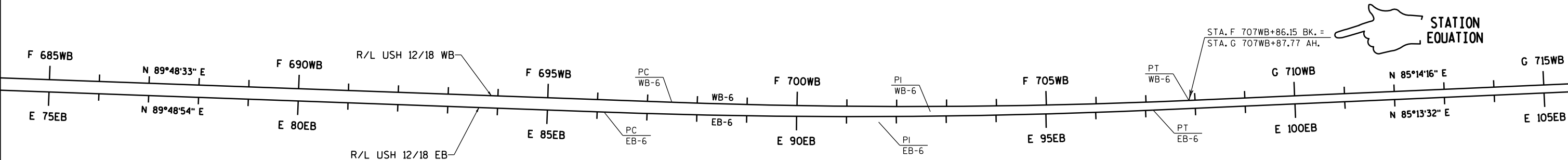
L = 1037.23

T = 518.89

E = 10.35

BK = N 89°48'32.88" E

AH = N 85°14'15.74" E



CURVE : EB-7

PC = E 130EB+99.63

X = 836969.74

Y = 471930.16

PI = E 133EB+43.41

X = 837212.67

Y = 471950.45

PT = E 135EB+87.15

X = 837456.07

Y = 471963.85

R = 17189.38

DELTA = 1°37'29.96"

D = 0°19'59.95"

L = 487.52

T = 243.77

E = 1.73

BK = N 85°13'31.65" E

AH = N 86°51'01.61" E

CURVE : WB-7

PC = G 744WB+10.15

X = 837277.89

Y = 471971.49

PI = G 746WB+50.27

X = 837517.18

Y = 471991.42

PT = H 748+89.80

X = 837756.94

Y = 472004.59

R = 17000.10

DELTA = 1°37'06.42"

D = 0°20'13.32"

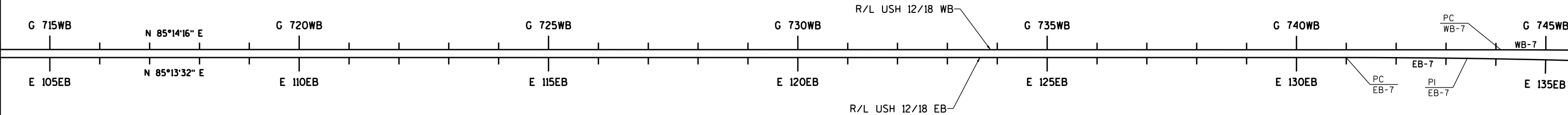
L = 480.21

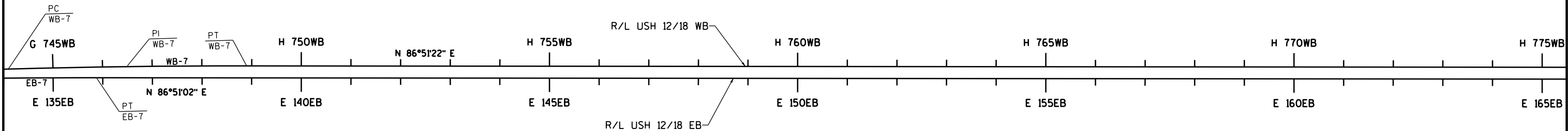
T = 240.12

E = 1.70

BK = N 85°14'15.74" E

AH = N 86°51'22.13" E



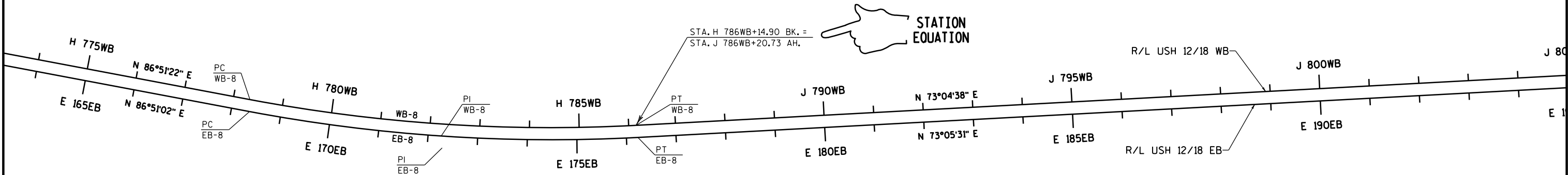


CURVE : EB-8
PC = E 168EB+36.93
X = 840700.94
Y = 472142.40
PI = E 172EB+31.92
X = 841095.34
Y = 472164.10
PT = E 176EB+23.11
X = 841473.26
Y = 4712278.98

R = 3273.99
DELTA = 13°45'30.53"
D = 1°45'00.10"
L = 786.19
T = 394.99
E = 23.74
BK = N 86°51'01.61" E
AH = N 73°05'31.08" E

CURVE : WB-8
PC = H 778WB+33.32
X = 840696.03
Y = 472166.02
PI = H 782WB+26.01
X = 841088.12
Y = 472187.56
PT = H 786WB+14.90
X = 841463.80
Y = 472301.86

R = 3249.99
DELTA = 13°46'44.14"
D = 1°45'46.62"
L = 781.58
T = 392.69
E = 23.64
BK = N 86°51'22.16" E
AH = N 73°04'38.02" E

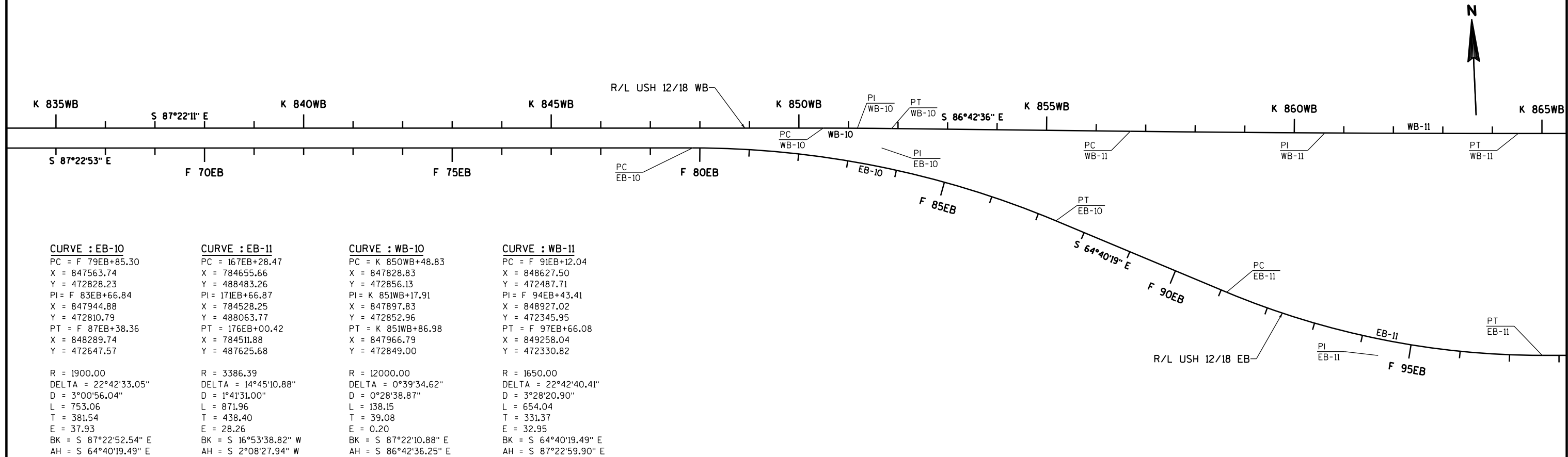
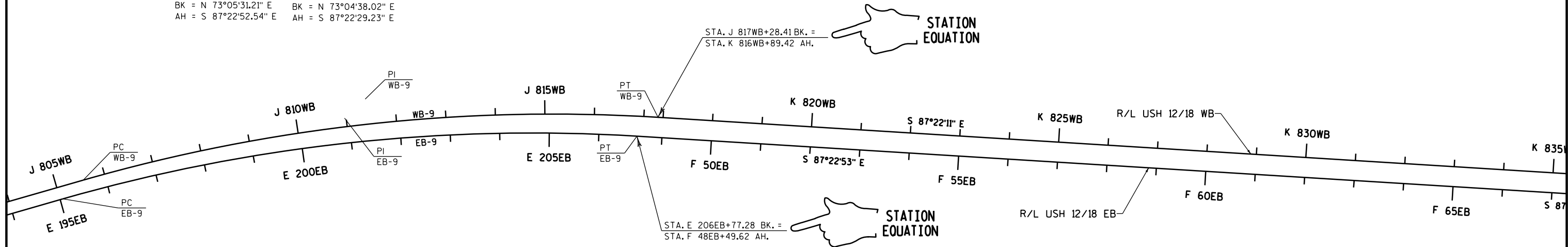


CURVE : EB-9
PC = E 195EB+05.59
X = 843274.36
Y = 472826.47
PI = E 200EB+97.18
X = 84,840.37
Y = 472998.52
PT = F 48EB+49.63
X = 844431.34
Y = 472971.49

R = 3438.01
DELTA = 19°31'36.26"
D = 1°39'59.53"
L = 1171.70
T = 591.58
E = 50.53
BK = N 73°05'31.21" E
AH = S 87°22'52.54" E

CURVE : WB-9
PC = J 805WB+55.53
X = 843314.83
Y = 472865.05
PI = J 811WB+47.73
X = 843881.38
Y = 473037.43
PT = J 817WB+28.41
X = 844472.95
Y = 473010.30

R = 3437.74
DELTA = 19°32'52.75"
D = 1°40'00.02"
L = 1172.88
T = 592.19
E = 50.63
BK = N 73°04'38.02" E
AH = S 87°22'29.23" E



CURVE : EB-10
PC = F 79EB+85.30
X = 847563.74
Y = 472828.23
PI = F 83EB+66.84
X = 847944.88
Y = 472810.79
PT = F 87EB+38.36
X = 848289.74
Y = 472647.57

R = 1900.00
DELTA = 22°42'33.05"
D = 3°00'56.04"
L = 753.06
T = 381.54
E = 37.93
BK = S 87°22'52.54" E
AH = S 64°40'19.49" E

CURVE : EB-11
PC = 167EB+28.47
X = 784655.66
Y = 488483.26
PI = 171EB+66.87
X = 784528.25
Y = 488063.77
PT = 176EB+00.42
X = 784511.88
Y = 487625.68

R = 3386.39
DELTA = 14°45'10.88"
D = 1°41'31.00"
L = 871.96
T = 438.40
E = 28.26
BK = S 16°53'38.82" W
AH = S 2°08'27.94" W

CURVE : WB-10
PC = K 850WB+48.47
X = 847828.83
Y = 472856.13
PI = K 851WB+17.91
X = 847897.83
Y = 472852.96
PT = K 851WB+86.98
X = 847966.79
Y = 472849.00

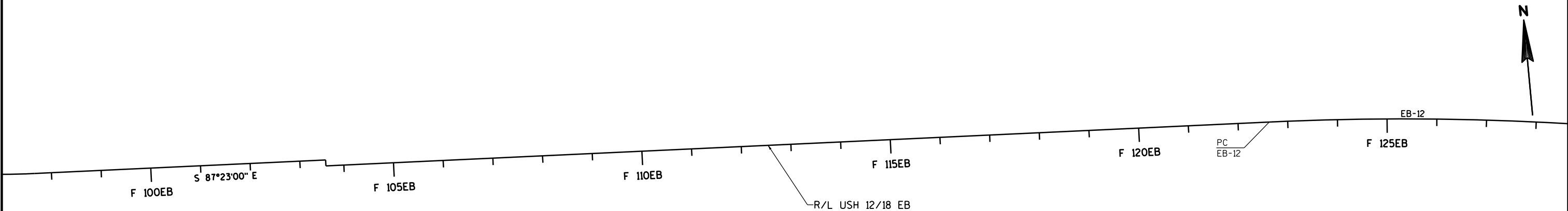
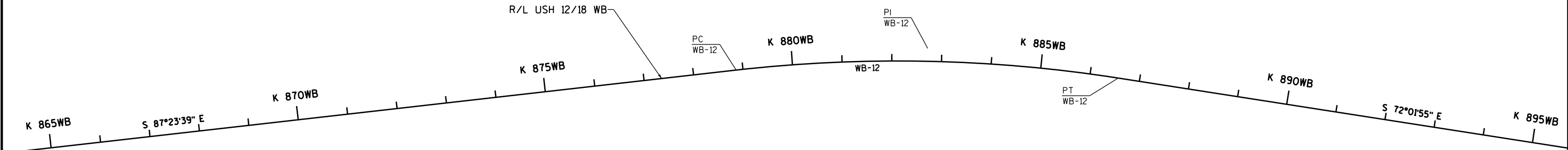
R = 12000.00
DELTA = 0°39'34.62"
D = 0°28'38.87"
L = 138.15
T = 39.08
E = 0.20
BK = S 87°22'10.88" E
AH = S 86°42'36.25" E

CURVE : WB-11
PC = F 91EB+12.04
X = 848627.50
Y = 472487.71
PI = F 94EB+43.41
X = 848927.02
Y = 472345.95
PT = F 97EB+66.08
X = 849258.04
Y = 472330.82

R = 1650.00
DELTA = 22°42'40.41"
D = 3°28'20.90"
L = 654.04
T = 331.37
E = 32.95
BK = S 64°40'19.49" E
AH = S 87°22'59.90" E

CURVE : WB-12
PC = K 878WB+86.25
X = 850662.74
Y = 472715.86
PI= K 882WB+74.00
X = 851050.09
Y = 472698.24
PT = K 886WB+57.10
X = 851418.93
Y = 472578.62

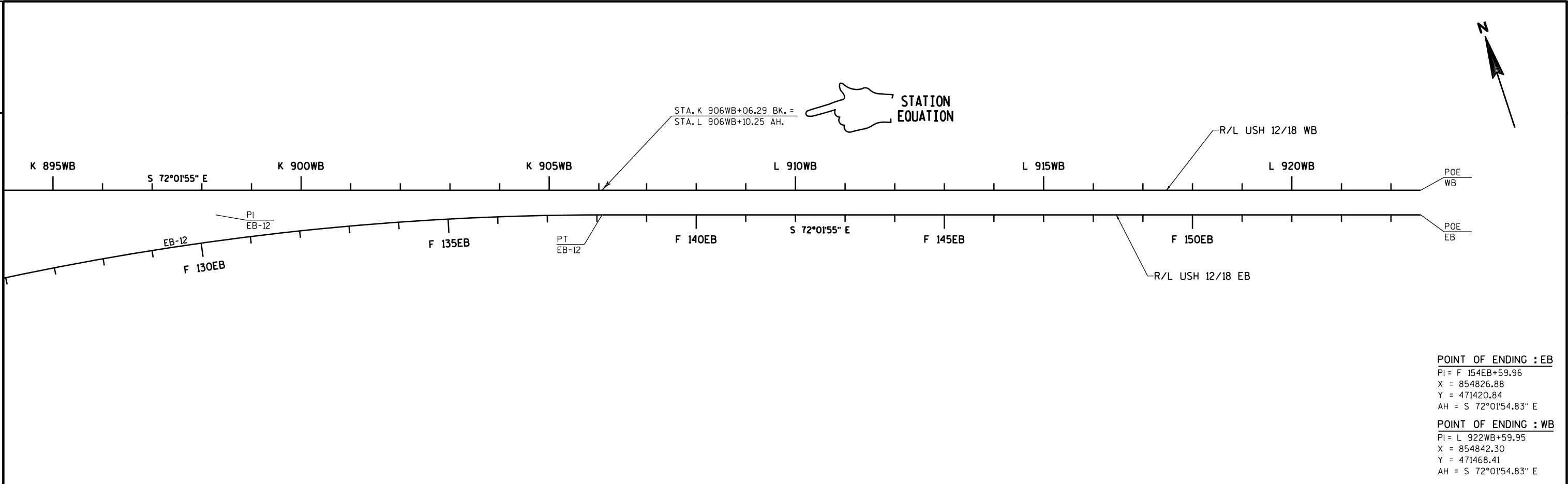
R = 2875.00
DELTA = 15°21'44.31"
D = 1°59'34.43"
L = 770.85
T = 387.75
E = 26.03
BK = S 87°23'39.14" E
AH = S 72°01'54.83" E



CURVE : EB-12
PC = F 122EB+62.94
X = 851739.77
Y = 472205.39
PI= F 130EB+41.26
X = 852517.27
Y = 472169.86
PT = F 138EB+10.25
X = 853257.63
Y = 471929.76

R = 5775.00
DELTA = 15°21'05.07"
D = 0°59'31.68"
L = 1547.31
T = 778.32
E = 52.21
BK = S 87°22'59.90" E
AH = S 72°01'54.83" E





Estimate Of Quantities

1206-04-69

Line	Item	Item Description	Unit	Total	Qty
0002	213.0100	Finishing Roadway (project) 01. 1206-04-69	EACH	1.000	1.000
0004	416.0610	Drilled Tie Bars	EACH	3,196.000	3,196.000
0006	416.0620	Drilled Dowel Bars	EACH	38,139.000	38,139.000
0008	619.1000	Mobilization	EACH	1.000	1.000
0010	628.1905	Mobilizations Erosion Control	EACH	1.000	1.000
0012	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0014	628.7020	Inlet Protection Type D	EACH	20.000	20.000
0016	642.5401	Field Office Type D	EACH	1.000	1.000
0018	643.0300	Traffic Control Drums	DAY	29,172.000	29,172.000
0020	643.0420	Traffic Control Barricades Type III	DAY	3,437.000	3,437.000
0022	643.0705	Traffic Control Warning Lights Type A	DAY	6,874.000	6,874.000
0024	643.0715	Traffic Control Warning Lights Type C	DAY	8,357.000	8,357.000
0026	643.0800	Traffic Control Arrow Boards	DAY	425.000	425.000
0028	643.0900	Traffic Control Signs	DAY	3,896.000	3,896.000
0030	643.0920	Traffic Control Covering Signs Type II	EACH	60.000	60.000
0032	643.1050	Traffic Control Signs PCMS	DAY	791.000	791.000
0034	643.5000	Traffic Control	EACH	1.000	1.000
0036	646.1020	Marking Line Epoxy 4-Inch	LF	19,261.000	19,261.000
0038	646.3020	Marking Line Epoxy 8-Inch	LF	9,044.000	9,044.000
0040	646.5420	Marking Aerial Enforcement Bar Epoxy	EACH	5.000	5.000
0042	646.7220	Marking Chevron Epoxy 24-Inch	LF	50.000	50.000
0044	646.9010	Marking Removal Line Water Blasting 4-Inch	LF	408.000	408.000
0046	646.9100	Marking Removal Line 8-Inch	LF	2,501.000	2,501.000
0048	646.9110	Marking Removal Line Water Blasting 8-Inch	LF	5,802.000	5,802.000
0050	652.0800	Conduit Loop Detector	LF	200.000	200.000
0052	655.0800	Loop Detector Wire	LF	640.000	640.000
0054	690.0250	Sawing Concrete	LF	68,818.000	68,818.000
0056	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,600.000	1,600.000
0058	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	800.000	800.000
0060	SPV.0060	Special 01. Repositioning Traffic Control Devices for Mainline Closures	EACH	68.000	68.000
0062	SPV.0060	Special 02. Traffic Control Close-Open Freeway Entrance Ramp	EACH	95.000	95.000
0064	SPV.0060	Special 03. Removing Pavement Patches and Patch with HMA	EACH	6,000.000	6,000.000
0066	SPV.0060	Special 04. Remove Loop Detector Wire	EACH	4.000	4.000
0068	SPV.0090	Special 01. Concrete Pavement Repair Longitudinal Joint	LF	3,000.000	3,000.000
0070	SPV.0180	Special 01. Concrete Pavement Repair Overnight	SY	18,100.000	18,100.000
0072	SPV.0180	Special 02. Concrete Pavement Replacement Overnight	SY	2,382.000	2,382.000

MAINLINE CONCRETE REPAIR														
						416.0610	416.0620	690.0250	SPV.0060.03	SPV.0090.01	SPV.0180.01	SPV.0180.02		
						DRILLED	DRILLED		REMOVING PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT		
						TIE	DOWEL	SAWING	PATCHES AND PATCH	REPAIR	REPAIR	REPLACEMENT		
						BARS	BARS	CONCRETE	WITH HMA	LONGITUDINAL JOINT	OVERNIGHT	OVERNIGHT		
ROADWAY	DIRECTION	STATION			SEGMENT	LANE	EACH	EACH	LF	EACH	LF	SY	SY	COMMENTS
USH 12/18	WB	517WB+00	-	B 550WB+49	FISH HATCHERY RD. TO PARK ST.	INSIDE	30	864	1,368	144	--	408	60	
						MIDDLE	10	480	744	82	--	232	20	
						OUTSIDE	20	544	918	88	--	272	43	
						AUXILIARY	--	80	140	14	--	47	--	
	EB	517EB+00	-	B 550EB+46	INSIDE	20	736	1,152	122	--	352	40		
					MIDDLE	20	640	1,008	107	--	304	40		
					OUTSIDE	20	544	918	88	--	272	43		
					AUXILIARY	10	256	476	40	--	140	23		
USH 12/18	WB	B 552WB+05	-	B 563WB+82	PARK STREET TO RAILROAD	INSIDE	10	256	408	43	--	120	20	
						MIDDLE	--	96	144	16	--	48	--	
						OUTSIDE	--	48	78	8	--	26	--	
						AUXILIARY	--	16	24	2	--	8	--	
	EB	B 552EB+02	-	B 563EB+72	INSIDE	10	208	336	34	--	96	20		
					MIDDLE	10	208	336	35	--	96	20		
					OUTSIDE	10	192	338	31	--	95	22		
					AUXILIARY	--	16	24	2	--	8	--		
USH 12/18	WB	B 564WB+71	-	C 597WB+00	RAILROAD TO RIMROCK RD.	INSIDE	20	704	1,104	120	--	336	40	
						MIDDLE	10	272	432	46	--	128	20	
						OUTSIDE	--	128	208	22	--	69	--	
						AUXILIARY	--	32	48	5	--	16	--	
	EB	B 564EB+65	-	C 597EB+00	INSIDE	20	560	888	93	--	264	40		
					MIDDLE	20	576	912	95	--	272	40		
					OUTSIDE	10	512	858	84	--	269	22		
					AUXILIARY	--	32	48	5	--	16	--		
USH 12/18	WB	C 597WB+00	-	D 619WB+60	RIMROCK RD. TO JOHN NOLEN DR.	INSIDE	10	352	552	61	--	168	20	
						MIDDLE	10	224	360	38	--	104	20	
						OUTSIDE	10	224	390	35	--	113	22	
						AUXILIARY	--	96	168	16	--	56	--	
	EB	C 597EB+00	-	D 619EB+55	INSIDE	10	416	648	71	--	200	20		
					MIDDLE	10	240	384	41	--	112	20		
					OUTSIDE	10	304	520	50	--	156	22		
					AUXILIARY	10	368	672	59	--	205	23		
USH 12/18	WB	D 621WB+15	-	E 630WB+38	JOHN NOLEN DR. TO RAILROAD	INSIDE	--	128	192	21	--	64	--	
						MIDDLE	--	128	192	23	--	64	--	
						OUTSIDE	--	128	208	21	--	69	--	
						AUXILIARY	--	32	56	6	--	19	--	
USH 12/18	EB	D 620EB+99	-	E 20EB+62	JOHN NOLEN DR. TO RAILROAD	INSIDE	10	208	336	37	--	96	20	
						MIDDLE	10	208	336	32	--	96	20	
						OUTSIDE	10	192	338	30	--	95	22	
						AUXILIARY	--	144	252	25	--	84	--	

MAINLINE CONCRETE REPAIR (CONT.)															
ROADWAY	DIRECTION	STATION		SEGMENT	LANE	416.0610	416.0620	690.0250	SPV.0060.03	SPV.0090.01	SPV.0180.01	SPV.0180.02	COMMENTS		
						DRILLED	DRILLED		REMOVING PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT			
						TIE	DOWEL	SAWING	PATCHES AND PATCH	REPAIR	REPAIR	REPLACEMENT			
						BARS	BARS	CONCRETE	WITH HMA	LONGITUDINAL JOINT	OVERNIGHT	OVERNIGHT			
		FROM	TO			EACH	EACH	LF	EACH	LF	SY	SY			
USH 12/18	WB	E 632WB+57	- F 664WB+00	RAILROAD TO SOUTH TOWNE DR.	INSIDE	10	416	648	71	--	200	20			
					MIDDLE	20	496	792	82	--	232	40			
					OUTSIDE	10	416	689	69	--	213	21			
					AUXILIARY	--	112	196	19	--	65	--			
	EB	E 22EB+80	- E 54EB+00	INSIDE	20	752	1,176	127	--	360	40				
				MIDDLE	20	656	1,032	110	--	312	40				
				OUTSIDE	20	640	1,071	103	--	323	43				
				AUXILIARY	20	528	980	85	--	289	47				
USH 12/18	WB	F 664WB+00	- G 742WB+80	SOUTH TOWNE DR. TO MONONA DR.	INSIDE	20	544	864	91	--	256	40			
					MIDDLE	50	1,488	2,352	248	--	704	100			
					OUTSIDE	40	1,136	2,100	184	--	625	93			
					AUXILIARY	--	16	28	2	--	9	--			
	EB	E 54EB+00	- E 132EB+80	INSIDE	30	1,040	1,632	175	--	496	60				
				MIDDLE	40	1,328	2,088	229	--	632	80				
				OUTSIDE	40	1,184	2,184	193	--	653	93				
				AUXILIARY	10	192	364	30	--	103	23				
USH 12/18	WB	G 744WB+17	- J 788WB+79	MONONA DR. TO STOUGHTON RD.	INSIDE	30	848	1,344	142	--	400	60			
					MIDDLE	30	880	1,392	148	--	416	60			
					OUTSIDE	40	1,168	2,002	189	--	598	87			
					AUXILIARY	10	256	476	41	--	140	23			
	EB	E 134EB+16	- E 178EB+83	INSIDE	50	1,392	2,208	237	--	656	100				
				MIDDLE	50	1,520	2,400	259	--	720	100				
				OUTSIDE	30	896	1,534	145	--	459	65				
				AUXILIARY	20	608	1,120	98	--	336	47				
USH 12/18	WB	J 790WB+68	- K 843WB+00	STOUGHTON RD. TO IH-39	INSIDE	40	1,360	2,136	229	--	648	80			
					MIDDLE	50	1,440	2,280	242	--	680	100			
					OUTSIDE	--	112	168	19	--	56	--			
					AUXILIARY	--	96	168	17	--	56	--			
	EB	E 180WB+74	- F 75EB+00	INSIDE	50	1,520	2,400	257	--	720	100				
				MIDDLE	50	1,488	2,352	250	--	704	100				
				OUTSIDE	--	64	96	12	--	32	--				
				AUXILIARY	--	32	56	5	--	19	--				
USH 12/18	WB	K 843WB+00	- 913WB+00	IH-39 TO MILLPOND RD.	INSIDE	--	48	72	--	--	24	--			
					OUTSIDE	--	48	72	--	--	24	--			
	EB	F 75EB+00	- 145EB+00	INSIDE	--	48	72	--	--	24	--				
				OUTSIDE	--	48	72	--	--	24	--				
PROJECT NO: 1206-04-69				HWY: USH 12		COUNTY: DANE			MISCELLANEOUS QUANTITIES				SHEET:		E

MAINLINE CONCRETE REPAIR (CONT.)														
						416.0610	416.0620	690.0250	SPV.0060.03	SPV.0090.01	SPV.0180.01	SPV.0180.02		
						DRILLED	DRILLED		REMOVING PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT		
						TIE	DOWEL	SAWING	PATCHES AND PATCH	REPAIR	REPAIR	REPLACEMENT		
						BARS	BARS	CONCRETE	WITH HMA	LONGITUDINAL JOINT	OVERNIGHT	OVERNIGHT		
ROADWAY	DIRECTION	STATION		SEGMENT	LANE	EACH	EACH	LF	EACH	LF	SY	SY	COMMENTS	
USH 12/18	WB			FISH HATCHERY RD. WB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	WB			PARK STREET WB ONRAMP	RAMP	--	16	30	--	--	10	--		
	WB			PARK STREET WB LOOP ONRAMP	RAMP	--	16	30	--	--	10	--		
	WB			PARK STREET WB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	WB			RIMROCK RD. WB ONRAMP	RAMP	--	16	30	--	--	10	--		
	WB			RIMROCK RD. WB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	WB			JOHN NOLEN DR. WB ONRAMP	RAMP	--	16	30	--	--	10	--		
	WB			JOHN NOLEN DR. WB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	WB			SOUTH TOWNE DR. WB ONRAMP	RAMP	--	16	30	--	--	10	--		
	WB			SOUTH TOWNE DR. WB OFFAMP	RAMP	--	16	30	--	--	10	--		
	WB			MONONA DR. WB ONRAMP	RAMP	--	16	30	--	--	10	--		
	WB			MONONA DR. WB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	WB			STOUGHTON RD. WB ONRAMP	RAMP	--	16	30	--	--	10	--		
	WB			STOUGHTON RD WB OFFRAMP	RAMP	--	16	30	--	--	10	--		
USH 12/18	EB			FISH HATCHERY RD. EB ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			PARK STREET EB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	EB			PARK STREET EB LOOP ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			PARK STREET EB ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			RIMROCK RD. EB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	EB			RIMROCK RD. EB ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			JOHN NOLEN DR. EB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	EB			JOHN NOLEN DR. EB ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			SOUTH TOWNE DR. EB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	EB			SOUTH TOWNE DR. EB ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			MONONA DR. EB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	EB			MONONA DR. EB ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			STOUGHTON RD. EB OFFRAMP	RAMP	--	16	30	--	--	10	--		
	EB			STOUGHTON RD EB ONRAMP	RAMP	--	16	30	--	--	10	--		
	EB			USH 12 EB TO IH 39/90 NB RAMP	RAMP	--	16	48	--	--	16	--	CONCRETE REPAIR IN BOTH LANES	
TOTALS						1,150	36,672	60,018	6,000	--	18,100	2,382		
UNDISTRIBUTED						46	1,467	2,401	--	--	--	--		
UNDISTRIBUTED - CONCRETE PAVEMENT REPAIR LONGITUDINAL JOINT						2,000	--	6,400	--	3,000	--	--		
PROJECT 1206-04-69 TOTALS						3,196	38,139	68,818	6,000	3,000	18,100	2,382		
PROJECT NO: 1206-04-69				HWY: USH 12		COUNTY: DANE			MISCELLANEOUS QUANTITIES				SHEET:	

FINISHING ROADWAY
(PROJECT 1206-04-69)

	213.0100
	FINISHING
	ROADWAY
	1206-04-69
ROADWAY	EACH
PROJECT 1206-04-69	1
PROJECT 1206-04-69 TOTAL	1

TRAFFIC CONTROL COVERING SIGNS

643.0920				
TRAFFIC CONTROL				
COVERING SIGNS				
	TYPE II			REMARKS
ROADWAY	EACH	CYCLES	SIGNS	
UNDISTRIBUTED	60	--	--	ALL TRAFFIC CONTROL COVERING SIGNS ANTICIPATED FOR ONE CYCLE
PROJECT 1206-04-69 TOTAL	60			

ITS

652.0800	655.0800	SPV.0060.04
CONDUIT	LOOP	REMOVE LOOP
LOOP	DETECTOR	DETECTOR
DETECTOR	WIRE	WIRE
LF	LF	EACH
UNDISTRIBUTED	200	4
PROJECT 1206-04-69 TOTAL	200	4

MOBILIZATION

	619.1000
	MOBILIZATION
ROADWAY	EACH
PROJECT 1206-04-69	1
PROJECT 1206-04-69 TOTAL	1

EROSION CONTROL ITEMS

	628.1905	628.1910	628.7020
	MOBILIZATIONS	MOBILIZATIONS EMERGENCY	INLET PROTECTION
	EROSION CONTROL	EROSION CONTROL	TYPE D
ROADWAY	EACH	EACH	EACH
PROJECT 1206-04-69			
USH 12	1	1	20
PROJECT 1206-04-69 TOTAL	1	1	20

FIELD OFFICE TYPE D

	642.5401
	FIELD
	OFFICE
	TYPE D
	1206-04-69
ROADWAY	EACH
PROJECT 1206-04-69	1
PROJECT 1206-04-69 TOTAL	1

TRAFFIC CONTROL ITEMS																
ROADWAY	643.0300	643.0420		643.0705		643.0715		643.0800		643.0900		643.1050		643.5000		
		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		
		BARRICADES		LIGHTS		LIGHTS		ARROW		SIGNS		PCMS		SIGNS		
	DURATION	DRUMS	TYPE III	TYPE A	TYPE C	BOARDS										EACH
	DAYS	EACH*	DAYS	EACH*	DAYS	EACH*	DAYS	EACH*	DAYS	EACH*	DAYS	EACH*	DAYS	EACH*	DAYS	EACH
PRE-CONSTRUCTION																
USH 12 EB	7	--	--	--	--	--	--	--	--	--	--	--	--	1	7	--
USH 12 WB	7	--	--	--	--	--	--	--	--	--	--	--	--	1	7	--
NIGHTLY RAMP CLOSURES	7	--	--	--	--	--	--	--	--	--	--	--	--	12	84	--
PRE-CONSTRUCTION SUBTOTAL			--	--	--	--	--	--	--	--	--	--	--	98	--	--
STAGE 1 CONSTRUCTION																
USH 12 EB NIGHTLY DOUBLE LANE CLOSURES	56	175	9,800	16	896	32	1,792	28	1,568	3	168	22	1,232	--	--	--
USH 12 WB NIGHTLY DOUBLE LANE CLOSURES	56	175	9,800	16	896	32	1,792	28	1,568	3	168	22	1,232	--	--	--
NIGHTLY RAMP CLOSURES		45	540	12	144	24	288	45	540	--	--	8	96	12	12	--
NIGHTLY RAMP CLOSURES	7	--	--	--	--	--	--	--	--	--	--	--	--	40	280	--
NIGHTLY RAMP CLOSURES		45	1,800	12	480	24	960	45	1,800	--	--	8	320	40	40	--
STAGE 1 SUBTOTAL			21,940	2,416	4,832	5,476	336	2,880	332	--	--	--	--	--	--	--
UNDISTRIBUTED			7,232	1,021	2,042	2,881	89	1,016	361	1						
PROJECT 1206-04-69 TOTAL			29,172	3,437	6,874	8,357	425	3,896	791	1						
* PROVIDED FOR INFORMATION ONLY																

TRAFFIC CONTROL ITEMS (CONT.)				
	SPV.0060.01	SPV.0060.02		
	REPOSITIONING TRAFFIC CONTROL DEVICES FOR MAINLINE CLOSURE	TRAFFIC CONTROL CLOSE-OPEN FREEWAY ENTRANCE RAMP		REMARKS
ROADWAY	EACH	EACH		
<u>PRE-CONSTRUCTION</u>				
USH 12 EB	--	--		7 DAYS IN ADVANCE OF CONSTRUCTION
USH 12 WB	--	--		7 DAYS IN ADVANCE OF CONSTRUCTION
NIGHTLY RAMP CLOSURES	--	--		7 DAYS IN ADVANCE OF CONSTRUCTION, 1 @ EACH CONFLICTING RAMP
PRE-CONSTRUCTION SUBTOTAL	--	--		
<u>STAGE 1 CONSTRUCTION</u>				
USH 12 EB NIGHTLY DOUBLE LANE CLOSURES	28	--		ASSUME 2 MILE CLOSURE.
USH 12 WB NIGHTLY DOUBLE LANE CLOSURES	28	--		ASSUME 2 MILE CLOSURE.
NIGHTLY RAMP CLOSURES	--	12		1 DAY @ EACH CONFLICTING ON RAMP FOR STRIPING.
NIGHTLY RAMP CLOSURES	--	--		7 DAYS IN ADVANCE OF CONSTRUCTION, 1 PCMS @ EACH ON RAMP
NIGHTLY RAMP CLOSURES	--	40		NEED 40 RAMP CLOSURES FOR CONCRETE REPAIRS AND PATCHING
STAGE 1 SUBTOTAL	56	52		
UNDISTRIBUTED	12	43		
PROJECT 1206-04-69 TOTAL	68	95		
* PROVIDED FOR INFORMATION ONLY				

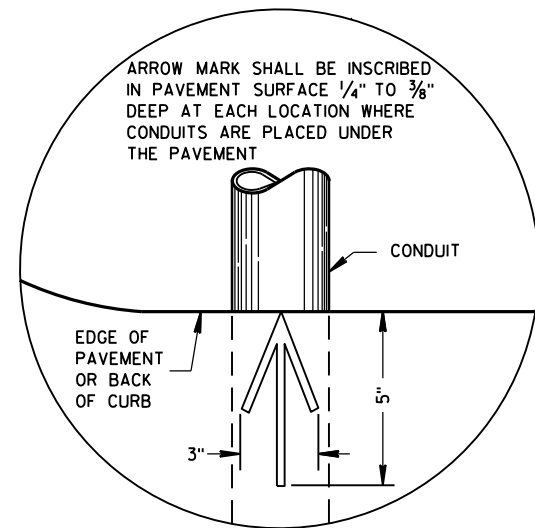
PAVEMENT MARKING ITEMS										
				646.0120		646.3020		646.5420	646.7220	
				MARKING		MARKING		MARKING	MARKING	
				LINE		LINE		AERIAL	CHEVRON	
				EPOXY		EPOXY		ENFORCMENT BAR	EPOXY	
				4-INCH		8-INCH		EPOXY	24-INCH	
LOCATION	STATION	TO	STATION	YELLOW LF	WHITE LF	WHITE LF		EACH	WHITE LF	COMMENTS
STAGE 5										
USH 12 EB	A 527EB+20	-	E 161EB+45	--	--	3,675		--	--	
USH 12 WB	A 526WB+80	-	K 847WB+00	--	483	5,192		--	--	
USH 12 EB/WB	---	-	---	4,600	13,800	--		--	--	CONCRETE REPAIR LOCATIONS
STAGE 5 SUBTOTAL				18,883		8,867		--	--	
UNDISTRIBUTED				378		177		5	50	
PROJECT 1206-04-69 TOTAL				19,261		9,044		5	50	

PAVEMENT MARKING REMOVALS						
			646.9010	646.9100	646.9110	
			MARKING		MARKING	
			REMOVAL LINE	MARKING	REMOVAL LINE	
			WATER BLASTING	REMOVAL LINE	WATER BLASTING	
			4-INCH	8-INCH	8-INCH	
CATEGORY	STAGE	ROADWAY	LF	LF	LF	COMMENTS
0010	1	USH 12 EB	--	1,050	2,395	
		USH 12 WB	400	1,402	3,293	
STAGE 1 SUBTOTAL			400	2,452	5,688	
UNDISTRIBUTED			8	49	114	
PROJECT 1206-04-69 TOTAL			408	2,501	5,802	

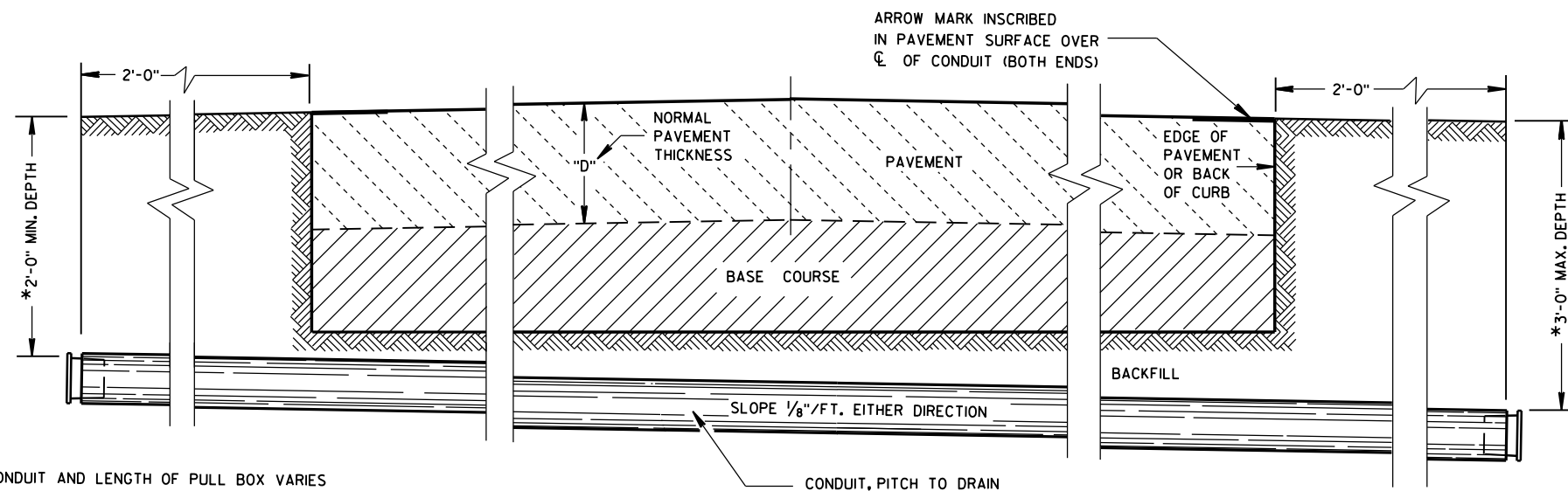
Standard Detail Drawing List

08E10-02	INLET PROTECTION TYPE A, B, C AND D
09B02-10	CONDUIT
09F12-04	LOOP DETECTOR INSTALLED IN EXISTING CONCRETE PAVEMENT
13C01-18	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C09-14A	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-14B	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-14C	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
15C08-18A	LONGITUDINAL MARKING (MAINLINE)
15C11-07B	CHANNELIZING DEVICES DRUMS, CONES, BARRICADES AND VERTICAL PANELS
15C14-03	AERIAL ENFORCEMENT BARS PAVEMENT MARKING DETAILS
15C31-03A	PAVEMENT MARKING (RAMPS AND GORES)
15C31-03C	PAVEMENT MARKING FOR PARALLEL ON-RAMP AND PARALLEL OFF-RAMP
15D03-04	TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER
15D12-06A	TRAFFIC CONTROL, LANE CLOSURE
15D14-03	TRAFFIC CONTROL, TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY, SHORT-TERM (LESS THAN 24 HOURS)
15D15-04A	TRAFFIC CONTROL, PARALLEL ENTRANCE RAMP WITHIN LANE CLOSURE
15D15-04B	TRAFFIC CONTROL, ENTRANCE RAMP WITHIN LANE CLOSURE
15D15-04C	TRAFFIC CONTROL, TAPERED ENTRANCE RAMP WITHIN LANE CLOSURE
15D15-04D	TRAFFIC CONTROL, TAPERED ENTRANCE RAMP WITHIN LANE CLOSURE
15D15-04E	TRAFFIC CONTROL, PARALLEL EXIT RAMP WITHIN LANE CLOSURE
15D16-03	TRAFFIC CONTROL, EXIT RAMP CLOSURE
15D38-02A	TEMPORARY TRAFFIC CONTROL SIGN MOUNTING
15D38-02B	ATTACHMENT OF SIGNS TO POSTS

S.D.D. 8 E 10-2



PLAN VIEW
ARROW MARK



SIDE ELEVATION
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES
WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSION TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

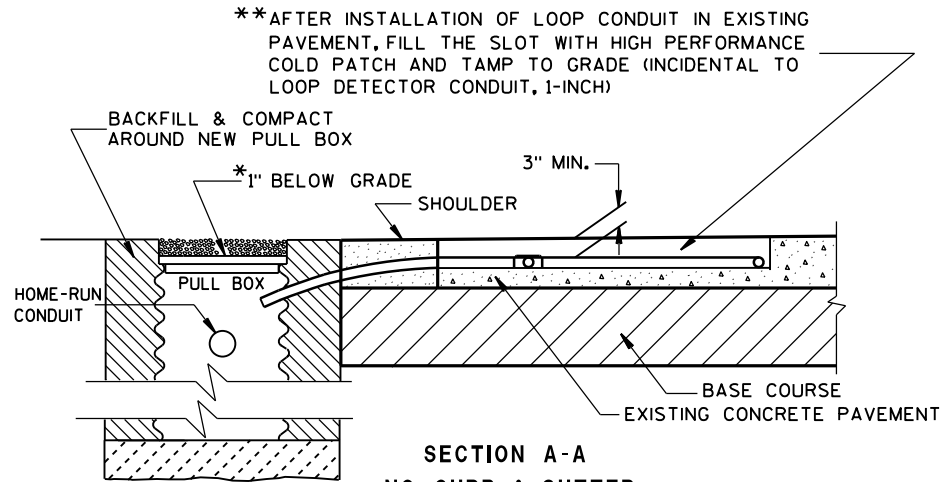
TRACER WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.

CONDUIT

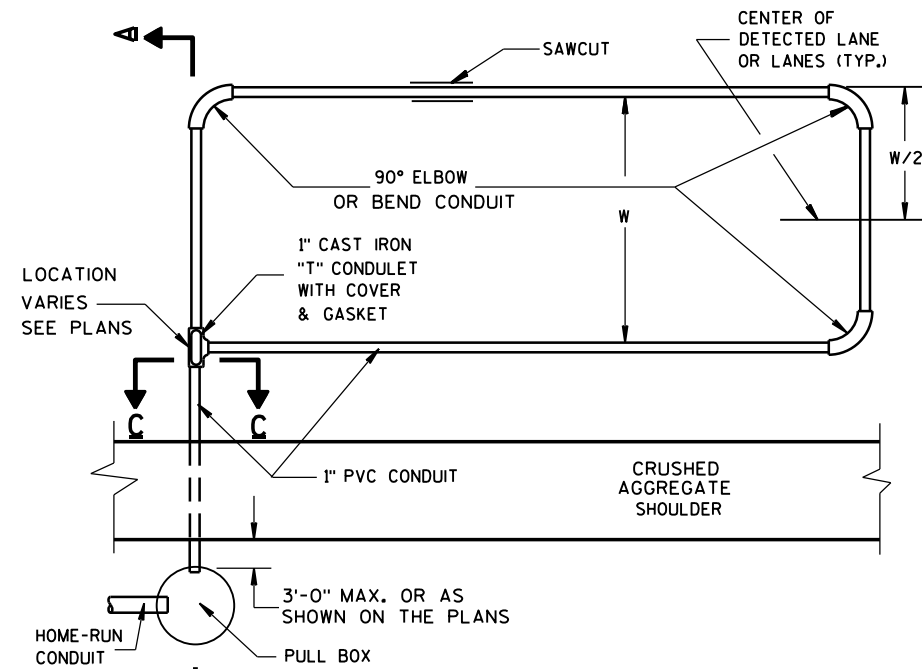
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March, 2017 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA

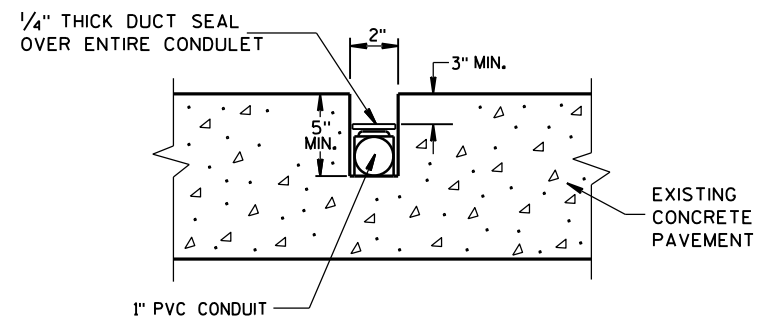


**SECTION A-A
NO CURB & GUTTER
LOOP DETECTOR INSTALLATION DETAIL**

**RECESS PULL BOX SO THAT THE COVER IS 3\"/>



TYPICAL PLAN OF LOOP DETECTOR



**SIDE VIEW
SECTION C-C
LOOP DETECTOR SLOT DETAIL**

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD OUT CONDUIT TO DRAIN TO ROADSIDE PULL BOX.

SPLICES SHALL BE INSTALLED BY USING CAST IN PLACE SPLICE KITS LISTED ON THE DEPARTMENTS APPROVED PRODUCTS LIST OR AN ENGINEER APPROVED EQUAL. NON-INSULATED BUTT SPLICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPLICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPLICE KIT.

MEASURE GROUND RESISTANCE USING A MEGGER. REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPLICING THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

BEFORE PLACING THE 1 INCH CONDUIT IN THE CLEANED OUT SLOT, PLACE SOME OF THE TAR OR EPOXY SEALANT IN THE SLOT TO A DEPTH OF APPROXIMATELY 1/2 INCH.

ONCE THE 2\"/>

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

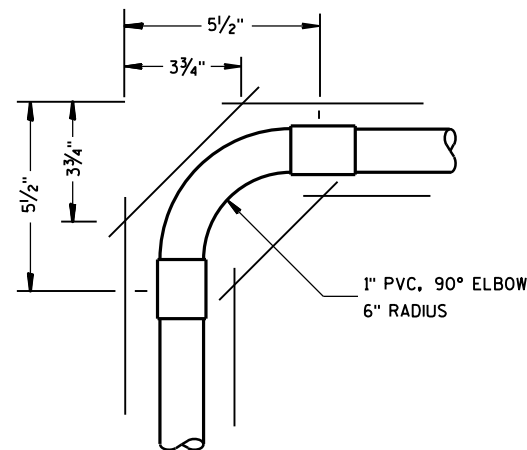
THE #12 AWG LOOP WIRE FROM THE LOOP TO THE ROADSIDE PULL BOX, SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE INSTALLATION.

SPLICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL BOXES AT THE SIDE OF THE ROAD.

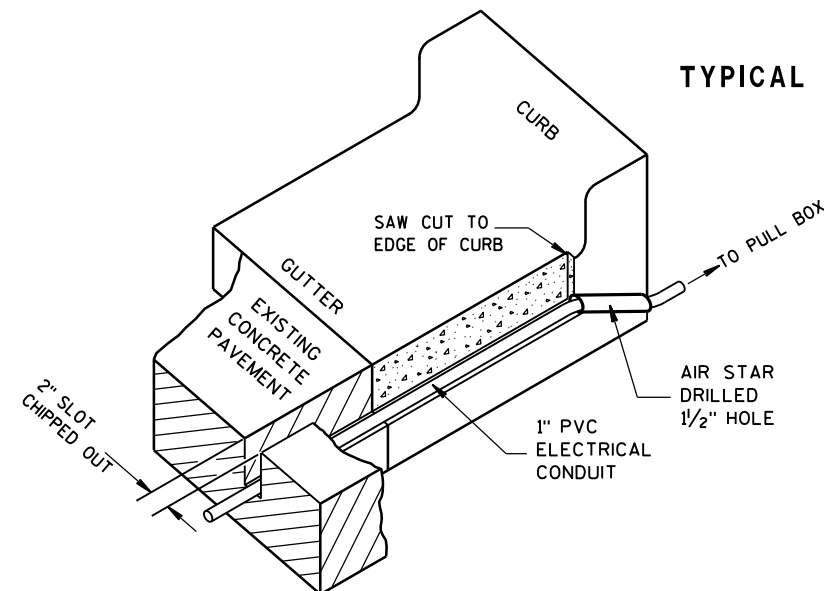
THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL BOX, THROUGH THE LOOP CONDUIT BACK TO THE ROADSIDE PULL BOX, AND BE INSTALLED IN ONE, NON-SPLICED, CONTINUOUS LENGTH.

** AFTER THE HIGH PERFORMANCE COLD PATCH HAS BEEN TAMPED, SEAL THE SLOT/HIGH PERFORMANCE COLD PATCH/PAVEMENT OPENING WITH HOT POURED ELASTIC TYPE MATERIAL CONFORMING TO THE REQUIREMENTS OF THE "SPECIFICATION FOR JOINT SEALANTS, HOT POURED, FOR CONCRETE AND ASPHALT PAVEMENTS, ASTM DESIGNATION: D3405".

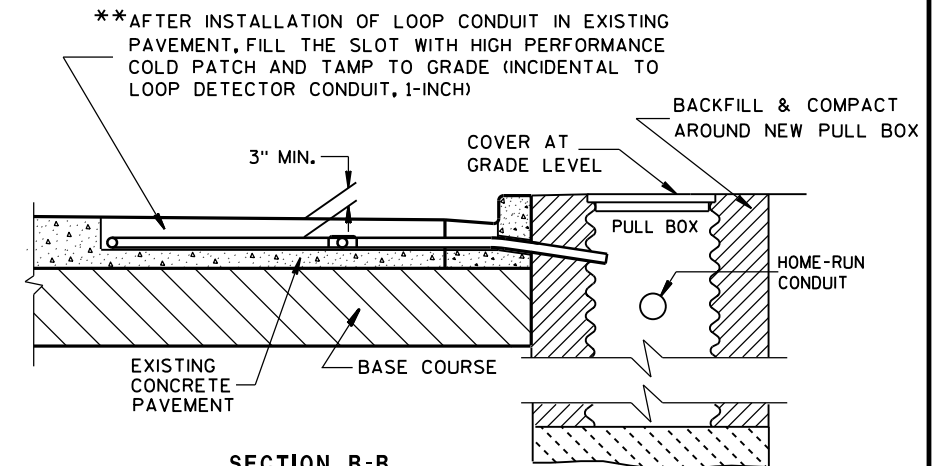
IN THE EVENT HIGH PERFORMANCE COLD PATCH IS NOT AVAILABLE, AND FLEXIBLE TYPE EPOXY IS USED AS A LOOP SLOT FILLER, THE 2 INCH SLOT SHALL BE TOTALLY CLEAN AND DRY BEFORE ITS INSTALLATION. EPOXY USE SHALL BE APPROVED BY THE DISTRICT TRAFFIC ENGINEER AND THE FURNISHED EPOXY SHALL BE INSTALLED AFTER WRITTEN APPROVAL BY THE PROJECT ENGINEER.



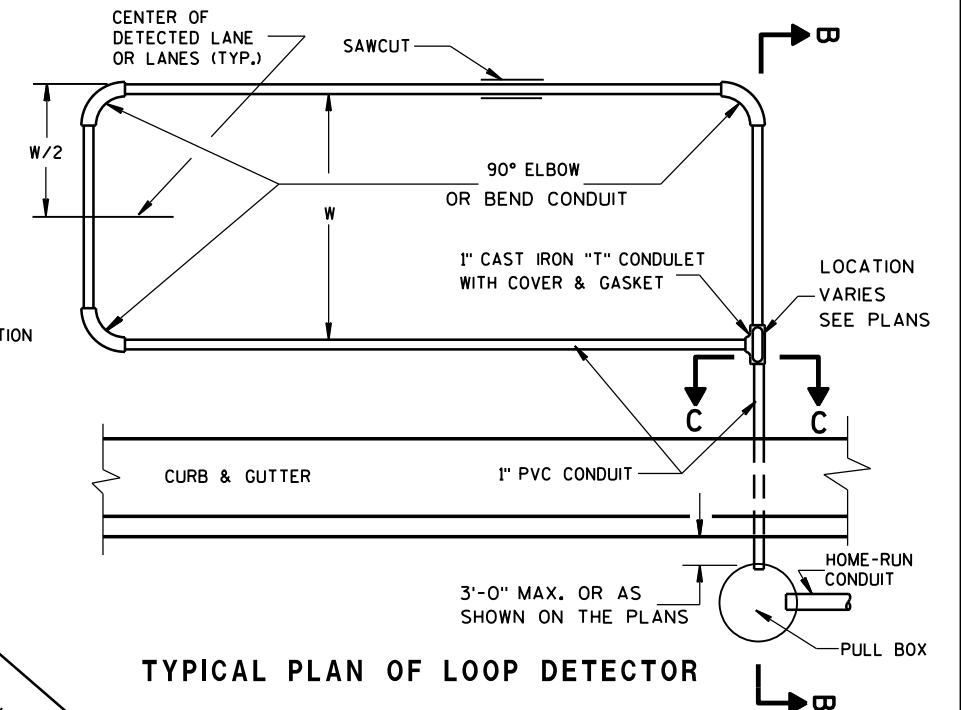
**TOP VIEW
CORNER SAW SLOT DETAIL**



**ISOMETRIC VIEW
TYPICAL SAW CUT DETAIL FOR LEAD-IN CONDUIT**



**SECTION B-B
CURB & GUTTER
LOOP DETECTOR INSTALLATION DETAIL**



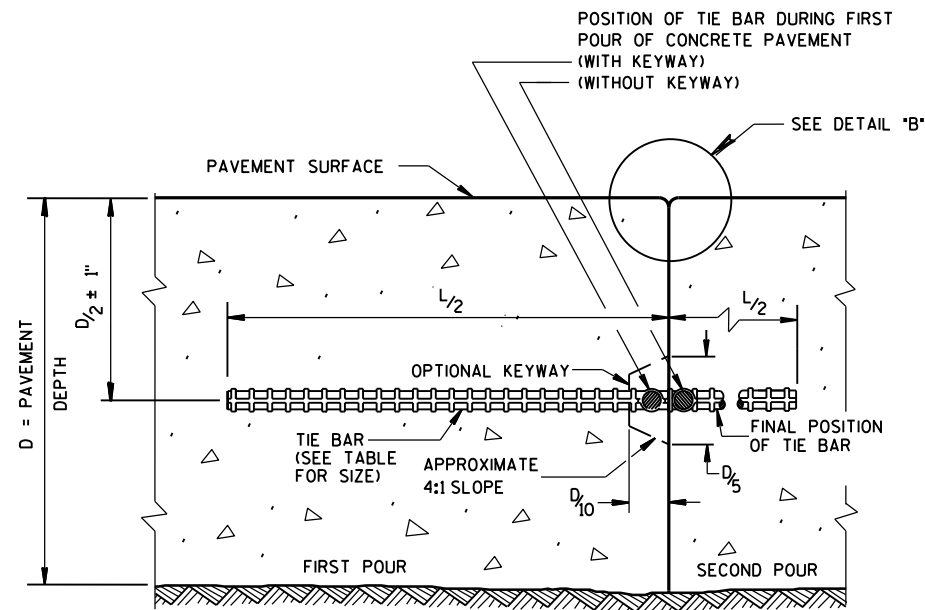
TYPICAL PLAN OF LOOP DETECTOR

**LOOP DETECTOR INSTALLED IN
EXISTING CONCRETE PAVEMENT**

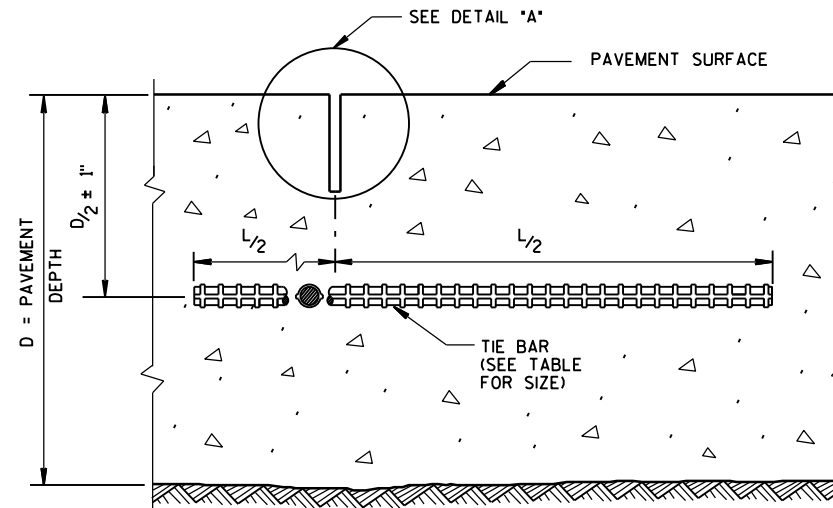
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2014
DATE
FHWA

/S/ Ahmet Demirebilek
STATE ELECTRICAL ENGINEER



CONSTRUCTION JOINT



SAWED JOINT

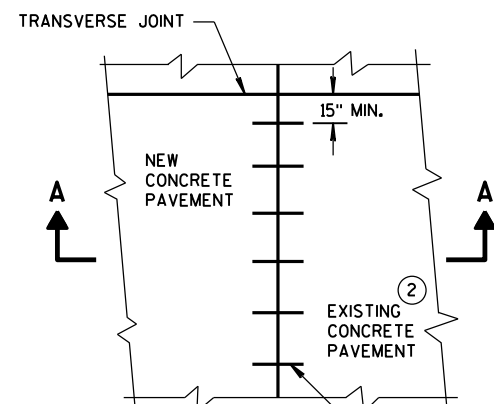
GENERAL NOTES

DO NOT SEAL OR FILL LONGITUDINAL JOINTS.

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

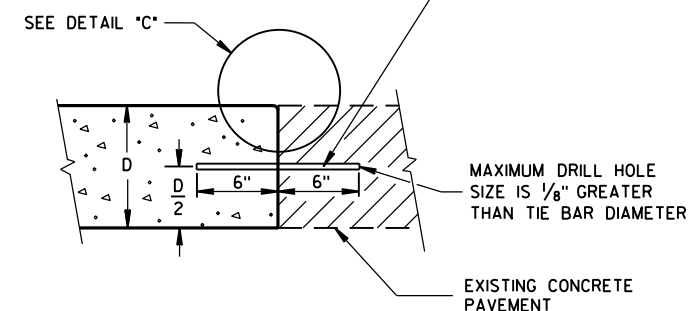
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.

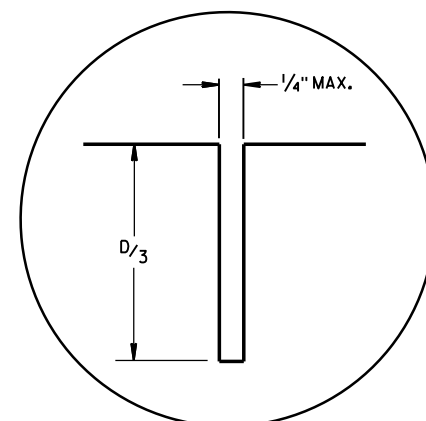


PLAN VIEW

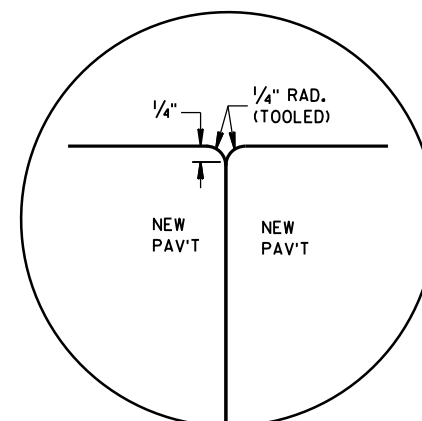
NO. 6 TIE BARS SPACED 30" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①



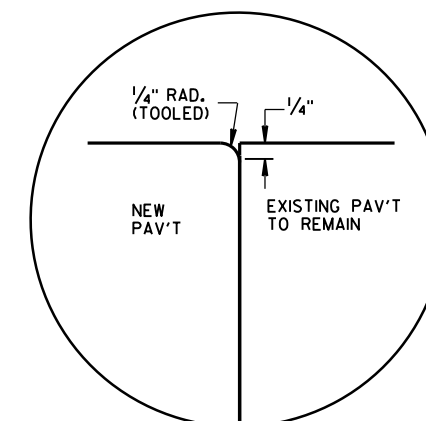
SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT



DETAIL "A"



DETAIL "B"



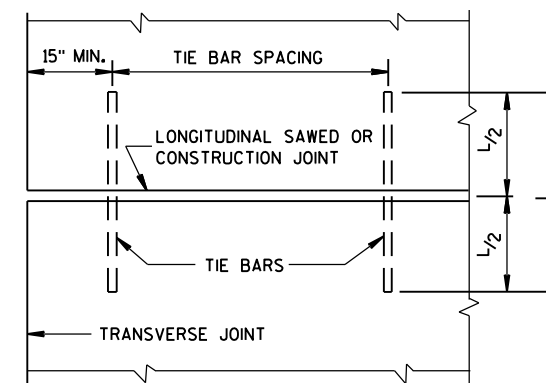
DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

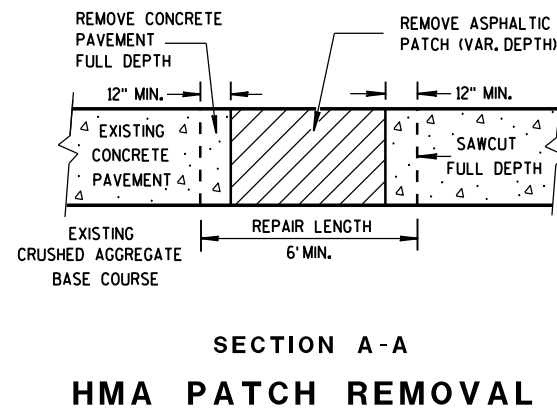
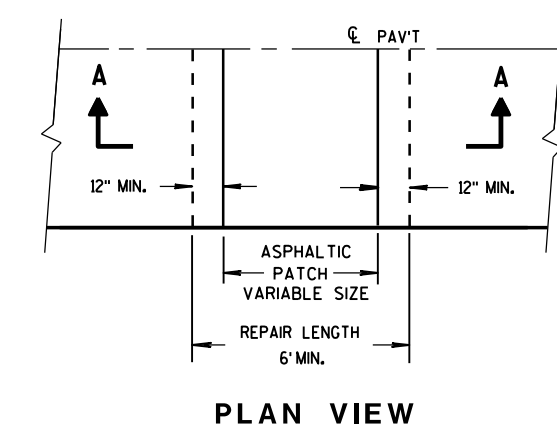


PLAN VIEW
SHOWING LOCATION OF TIE BARS

CONCRETE PAVEMENT
LONGITUDINAL JOINTS AND TIES

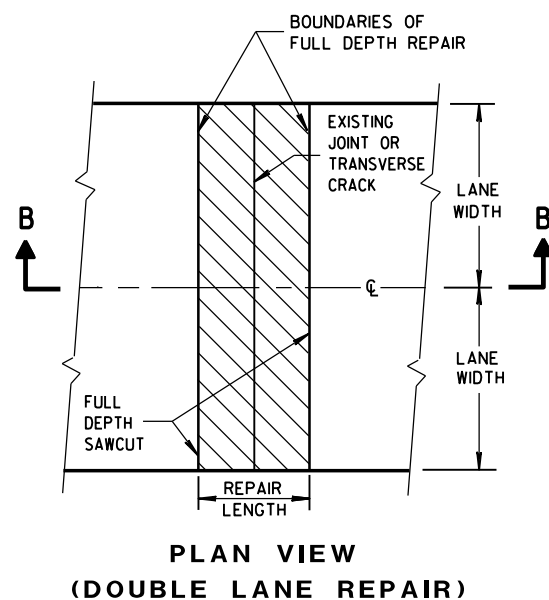
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



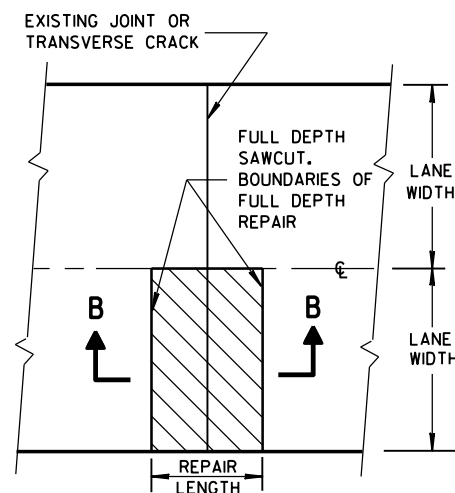
SECTION A-A

HMA PATCH REMOVAL



PLAN VIEW

(DOUBLE LANE REPAIR)



PLAN VIEW

(SINGLE LANE REPAIR)

FULL DEPTH CONCRETE PAVEMENT REMOVAL

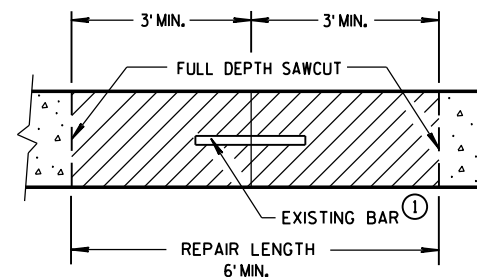
GENERAL NOTES

SAW CUT, DRILL, AND LIFT OUT EXISTING CONCRETE PAVEMENT WITHIN THE BOUNDARIES OF CONCRETE REPAIR AREAS. THE CONTRACTOR MAY MAKE ADDITIONAL SAW CUTS INSIDE THE REPAIR LIMITS TO REDUCE WEIGHT AND SIZE OF CONCRETE PIECES.

PROVIDE A 6-FOOT MINIMUM DISTANCE FROM BOUNDARIES OF CONCRETE REPAIR AREAS TO ADJACENT TRANSVERSE JOINT OR CRACK IN THE SAME LANE.

THE LENGTH OF THE REPAIRS MAY VARY FROM THE DIMENSIONS SHOWN IF THE EXISTING CONCRETE PAVEMENT IS NONDOWELED AND THE PAVEMENT IS TO BE OVERLAID AFTER REPAIRING.

① DOWEL BARS MIGHT NOT EXIST.

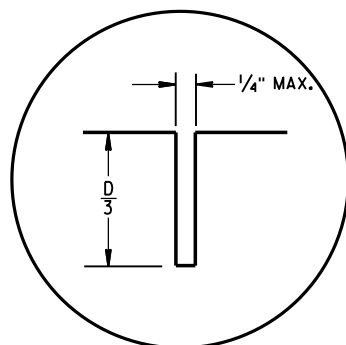


SECTION B-B

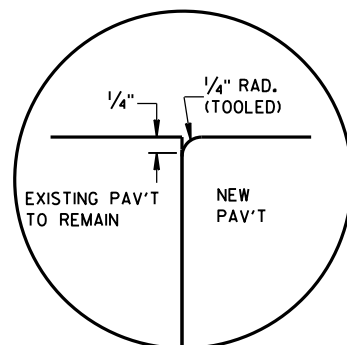
CONCRETE REMOVAL

CONCRETE PAVEMENT REPAIR
AND REPLACEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

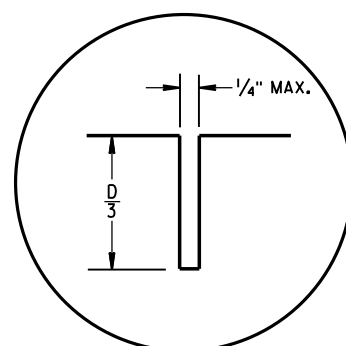


C1

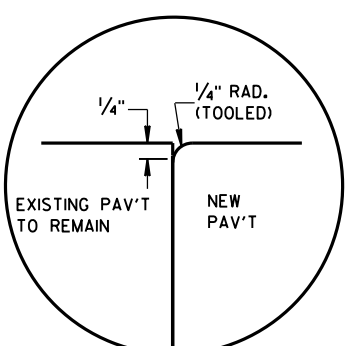


C2

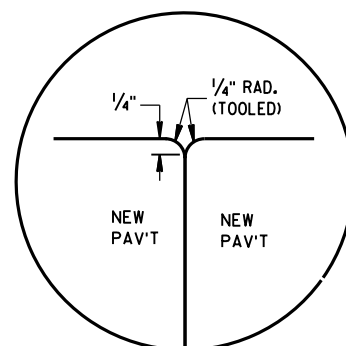
TRANSVERSE JOINTS



L1



L2



L3

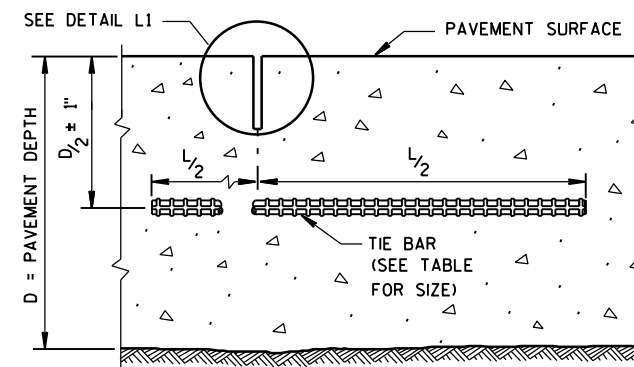
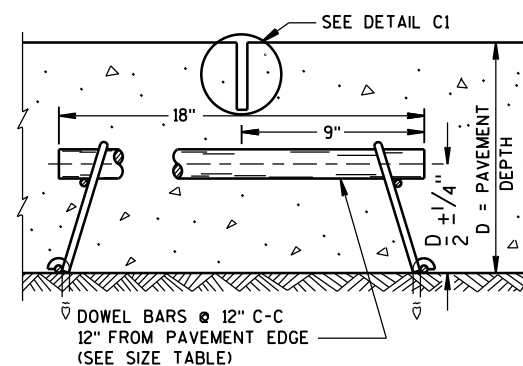
LONGITUDINAL JOINTS

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

SECTION C-C
SAWED LONGITUDINAL JOINTSECTION F-F
CONTRACTION JOINT

GENERAL NOTES

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

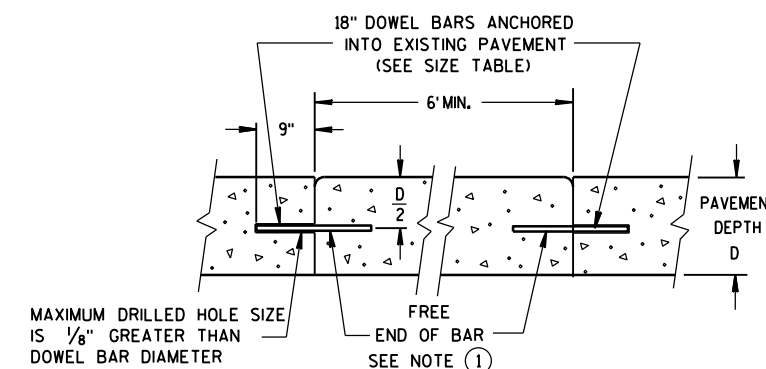
CONCRETE PAVEMENT REPAIRS OF EXISTING NONDOWELED CONCRETE PAVEMENTS DO NOT NEED TO BE DOWELED.

DO NOT SEAL OR FILL JOINTS.

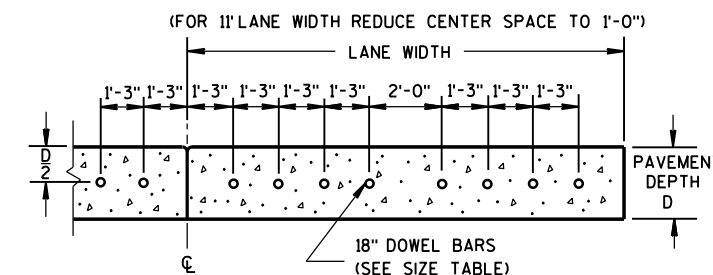
ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

FOR MULTI-LANE CONCRETE PAVEMENT REPLACEMENTS, PROVIDE A MINIMUM DISTANCE OF 15 INCHES FROM ALL TRANSVERSE JOINTS OR EDGES OF REPLACEMENT TO THE CENTER OF THE TIE BAR NEAREST THAT JOINT OR EDGE.

- ① APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.



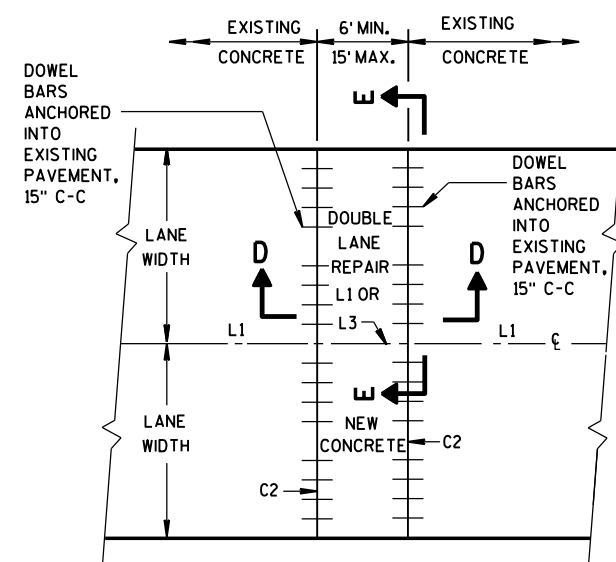
SECTION D-D

SECTION E-E
DRILLED DOWEL BAR CONSTRUCTION JOINTPAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	DRILLED DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	NONE	12'
7", 7 1/2"	1"	1"	14'
8", 8 1/2"	1 1/4"	1 1/4"	15'
9", 9 1/2"	1 1/4"	1 1/4"	15'
10" & ABOVE	1 1/2"	1 1/4"	15'

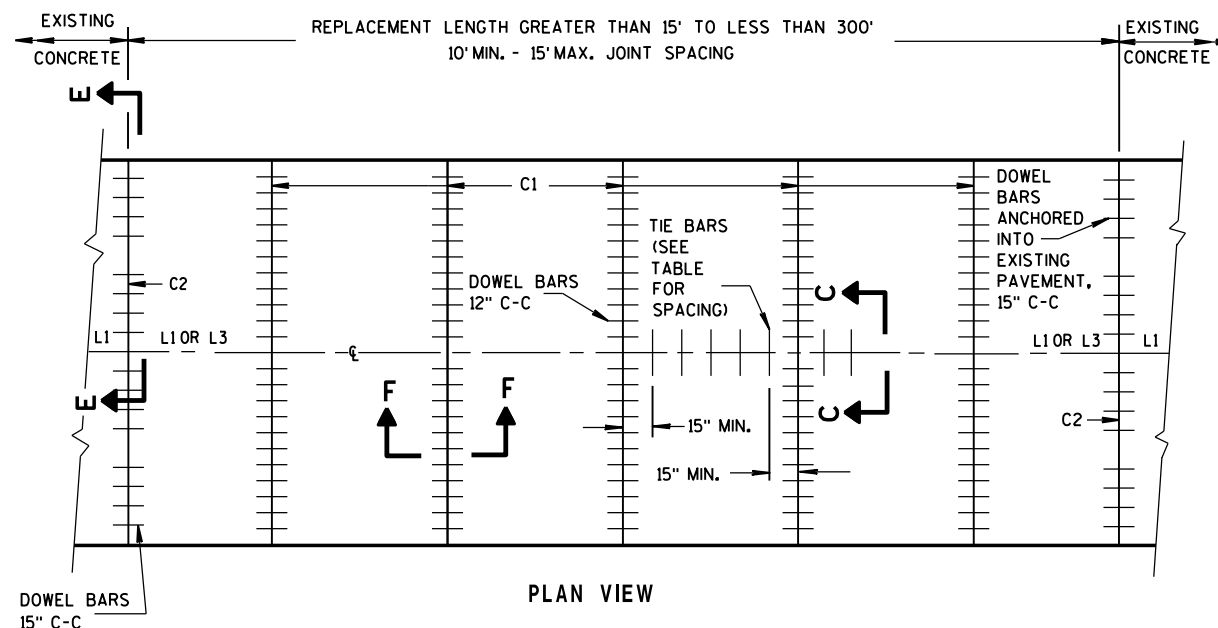
CONCRETE PAVEMENT
REPAIR AND REPLACEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



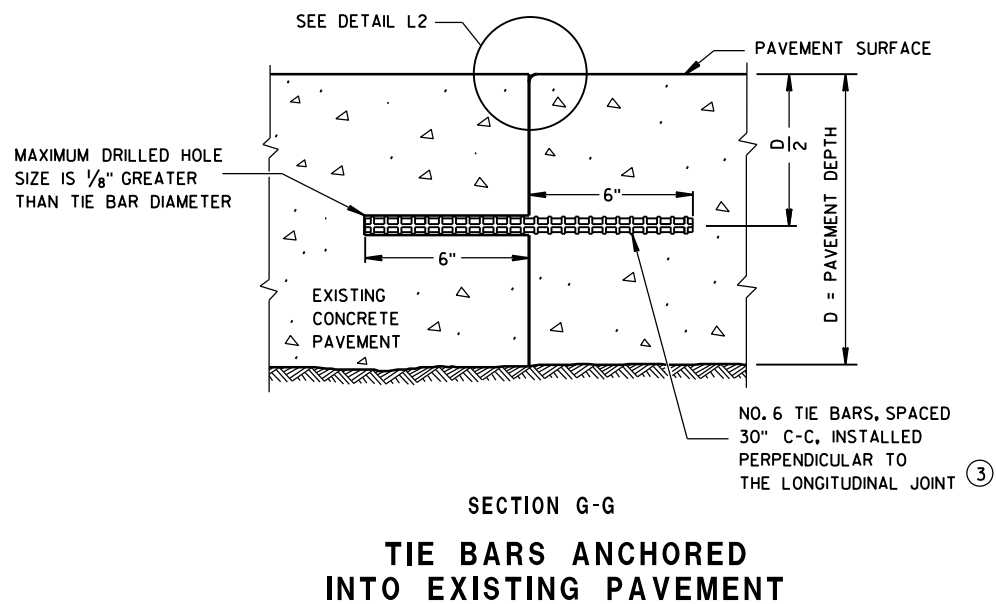
PLAN VIEW

MULTI-LANE CONCRETE PAVEMENT REPAIR



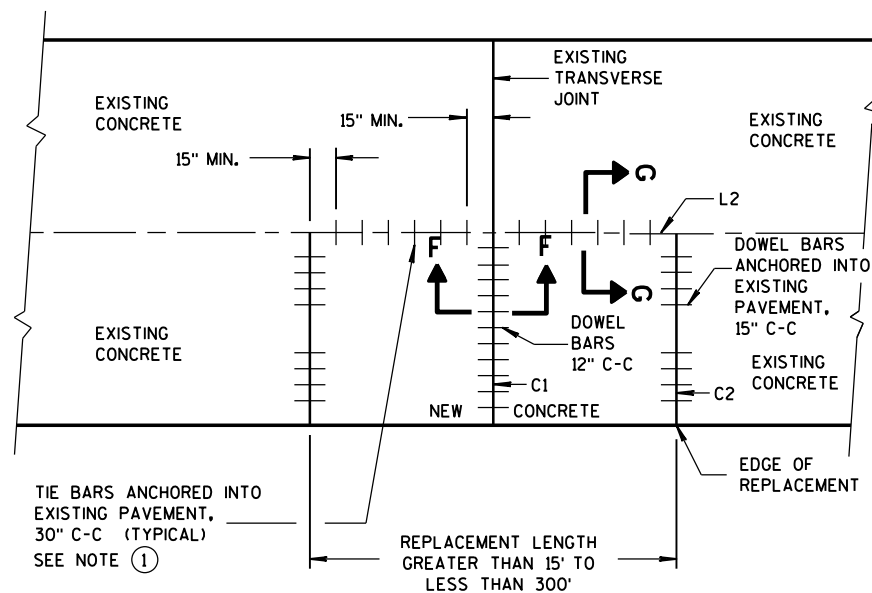
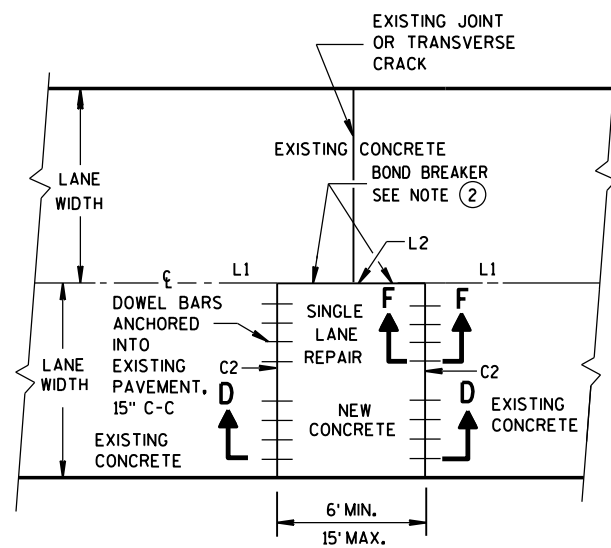
PLAN VIEW

MULTI-LANE CONCRETE PAVEMENT REPLACEMENT



GENERAL NOTES

- ① WITH THE APPROVAL OF THE ENGINEER, FOR SINGLE LANE PAVEMENT REPLACEMENTS LESS THAN 30 FEET IN LENGTH, THE CONTRACTOR MAY INSTALL DRILLED TIE BARS ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING WITH EACH SUCCESSIVE BAR. DRIVE SKEWED TIE BARS TO A DEPTH OF 6 INCHES IN A HOLE OF SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.
- ② USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) FOR SINGLE LANE REPAIRS UP TO 15 FEET IN LENGTH.
- ③ ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

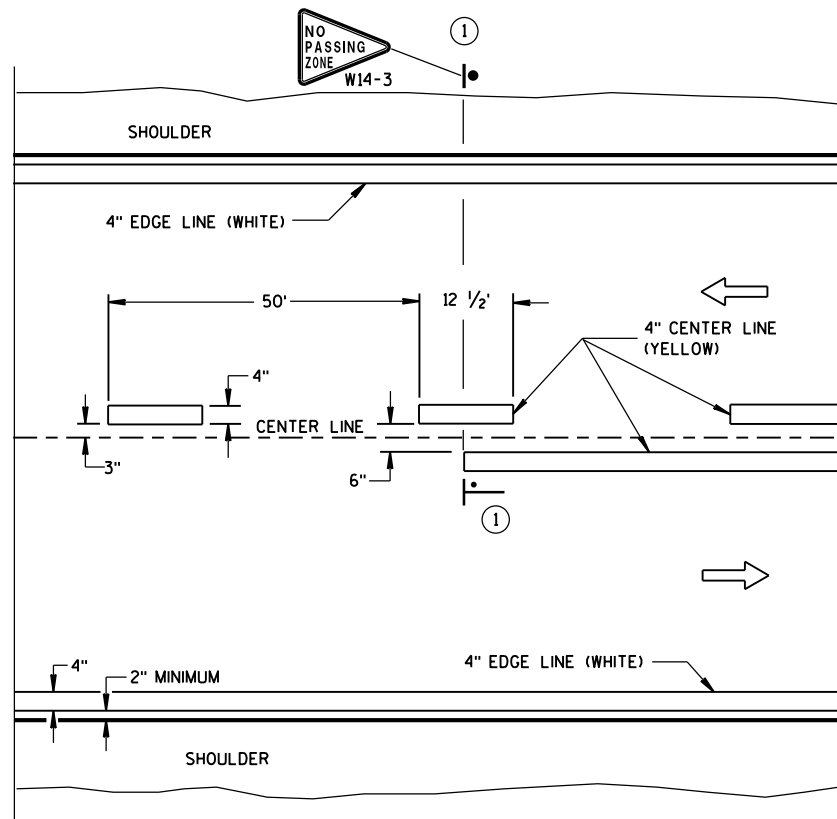


**CONCRETE PAVEMENT
REPAIR AND REPLACEMENT**

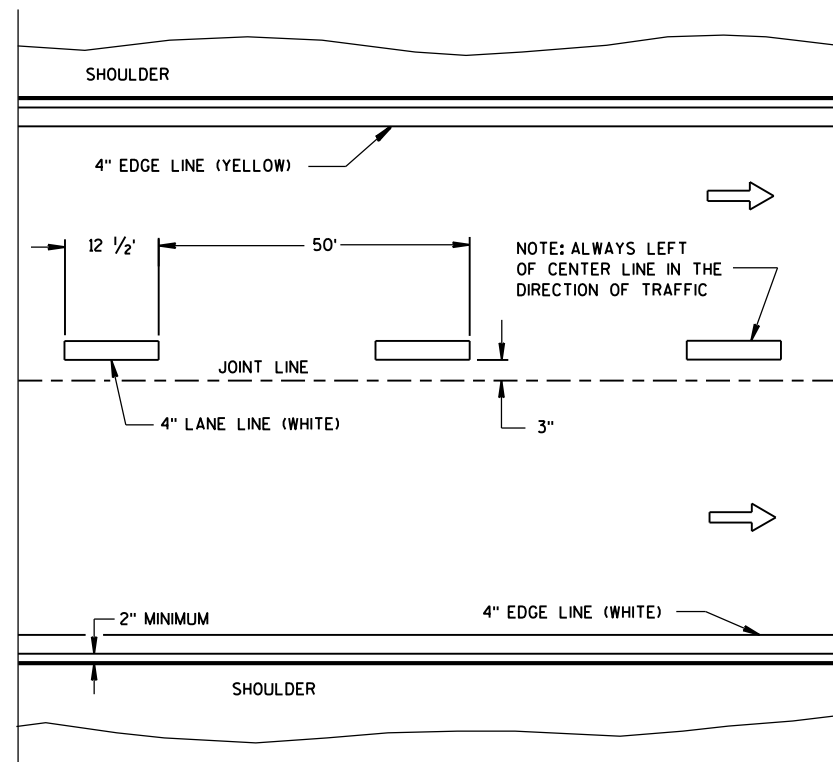
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
March, 2017
DATE
FHWA

/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR

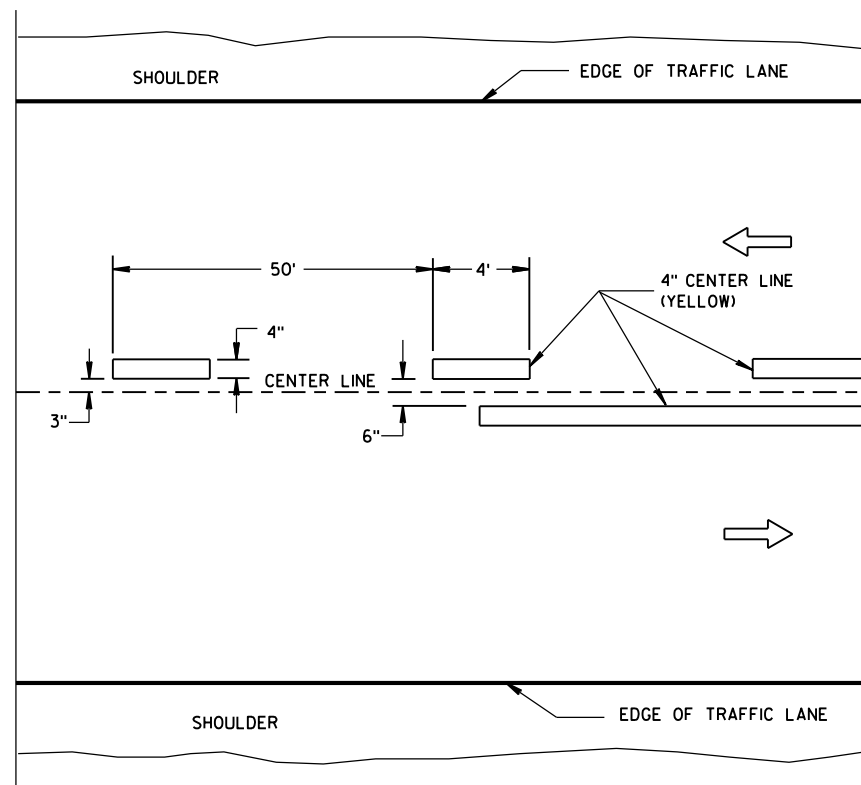


TWO WAY TRAFFIC

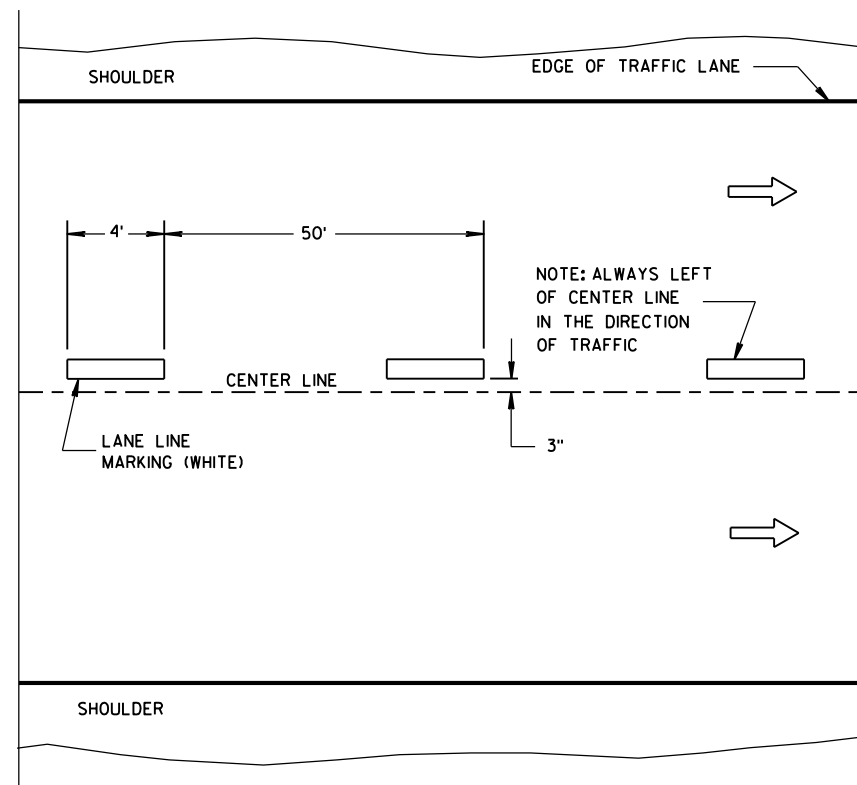


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

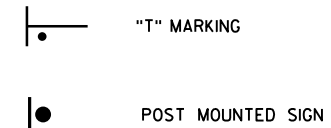
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① LOCATE THE NO PASSING ZONE W14-3 SIGN WITHIN 50 FEET OF THE "T" MARKING.

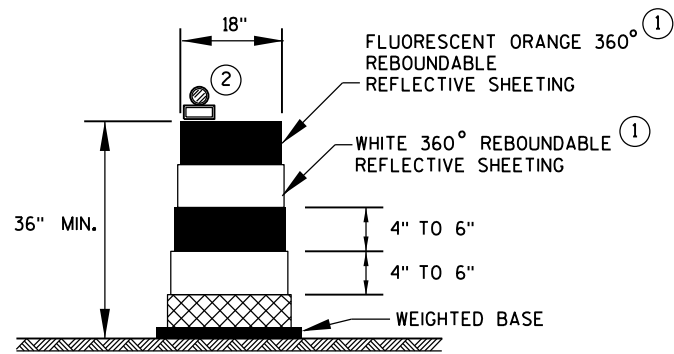
NOTE

ARROW SYMBOL () SHOWS DIRECTION OF TRAVEL

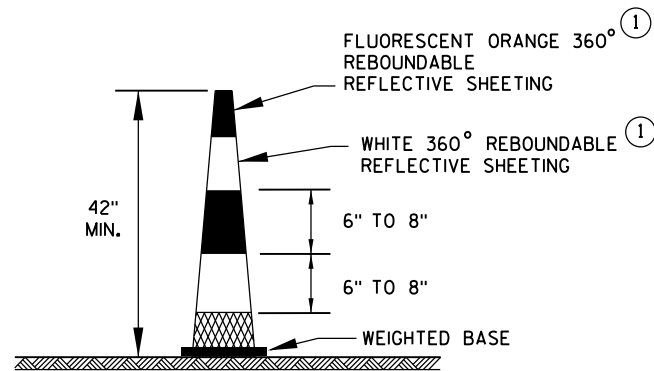
LEGEND



<p>LONGITUDINAL MARKING (MAINLINE)</p>
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>
<p>APPROVED June 2017 /S/ Matthew R. Rauch DATE STATE SIGNING AND MARKING ENGINEER</p> <p>FHWA</p>



DRUM

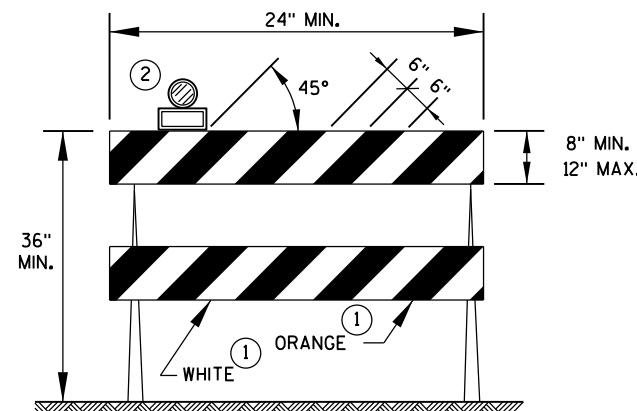


42" CONE

DO NOT USE IN TAPERS
1/2 SPACING OF DRUMS

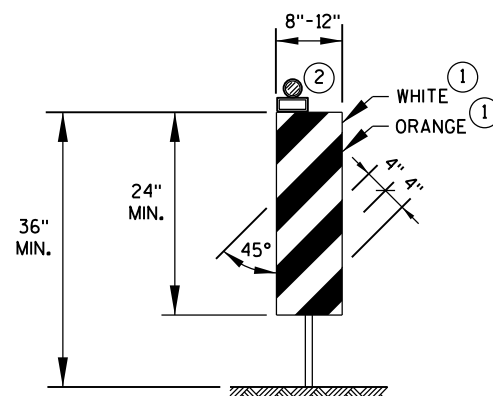
GENERAL NOTES

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.
- ② LOCATION OF WARNING LIGHTS WHEN SHOWN ON THE PLAN.



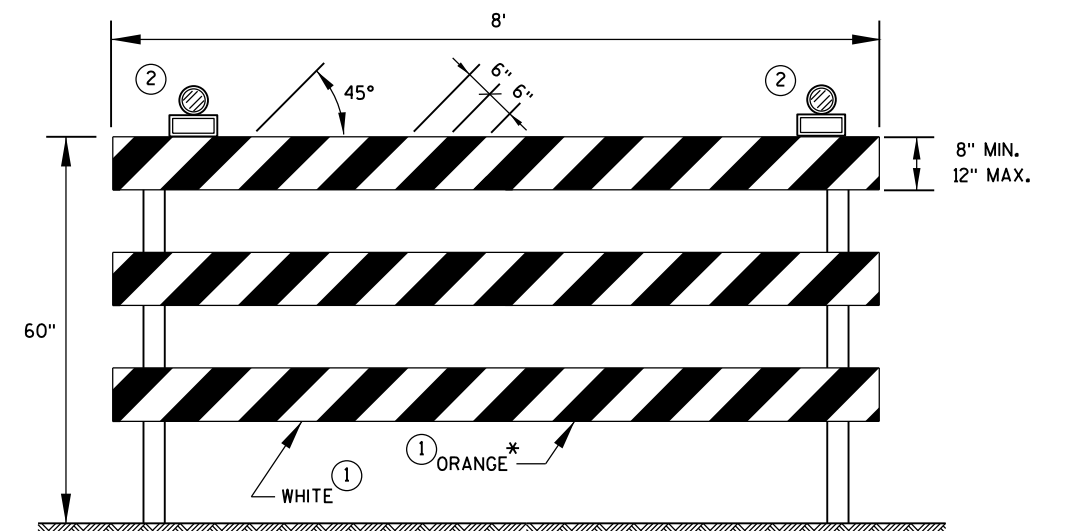
TYPE 2 BARRICADE

FOR RAILS LESS THAN 36" LONG, 4" WIDE STRIPES MAY BE USED.
ALL STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



VERTICAL PANEL

THE STRIPES SHALL SLOPE DOWNWARD TO THE TRAFFIC SIDE FOR CHANNELIZATION.



TYPE 3 BARRICADE

IF SIGN MOUNTED, DO NOT COVER MORE THAN 50% OF THE TOP TWO RAILS OR 33% OF THE TOTAL AREA OF THE THREE RAILS.

* IF USED FOR A PERMANENT APPLICATION, USE RED SHEETING.

CHANNELIZING DEVICES
DRUMS, CONES, BARRICADES
AND VERTICAL PANELS

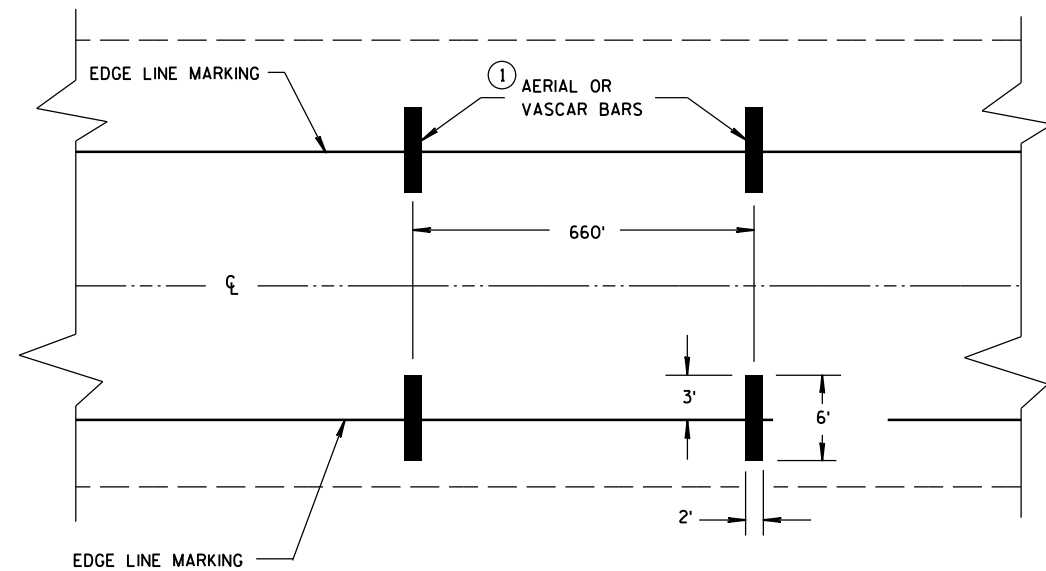
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

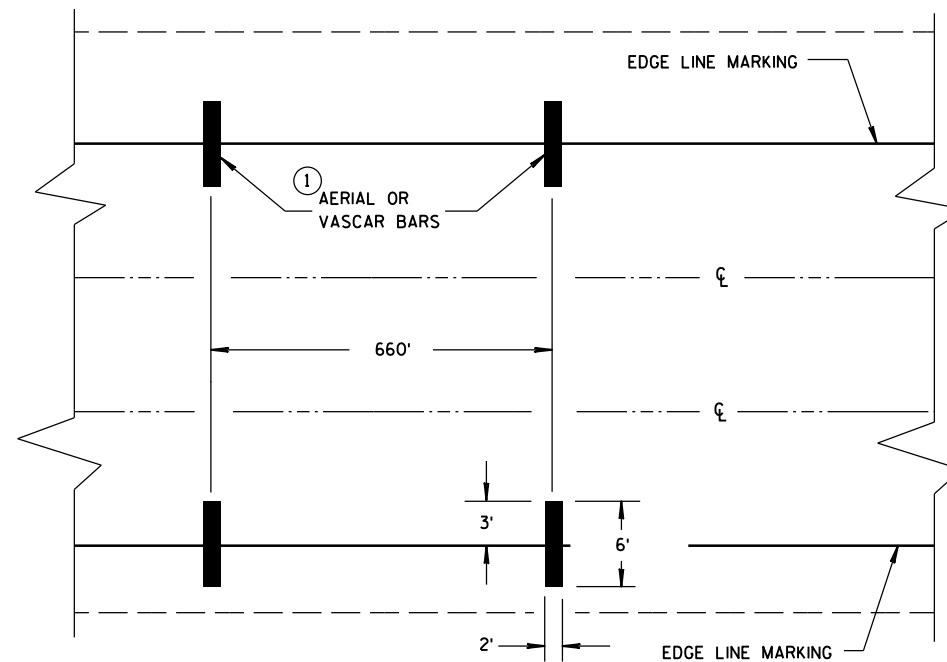
June 2017
DATE

FHWA

/S/ Andrew Heidtke
WORK ZONE ENGINEER



TYPICAL FOR TWO WAY OR ONE WAY TRAFFIC



TYPICAL FOR MULTILANE TRAFFIC

SPEED ENFORCEMENT ZONE WITH AERIAL OR VASCAR BARS

GENERAL NOTES

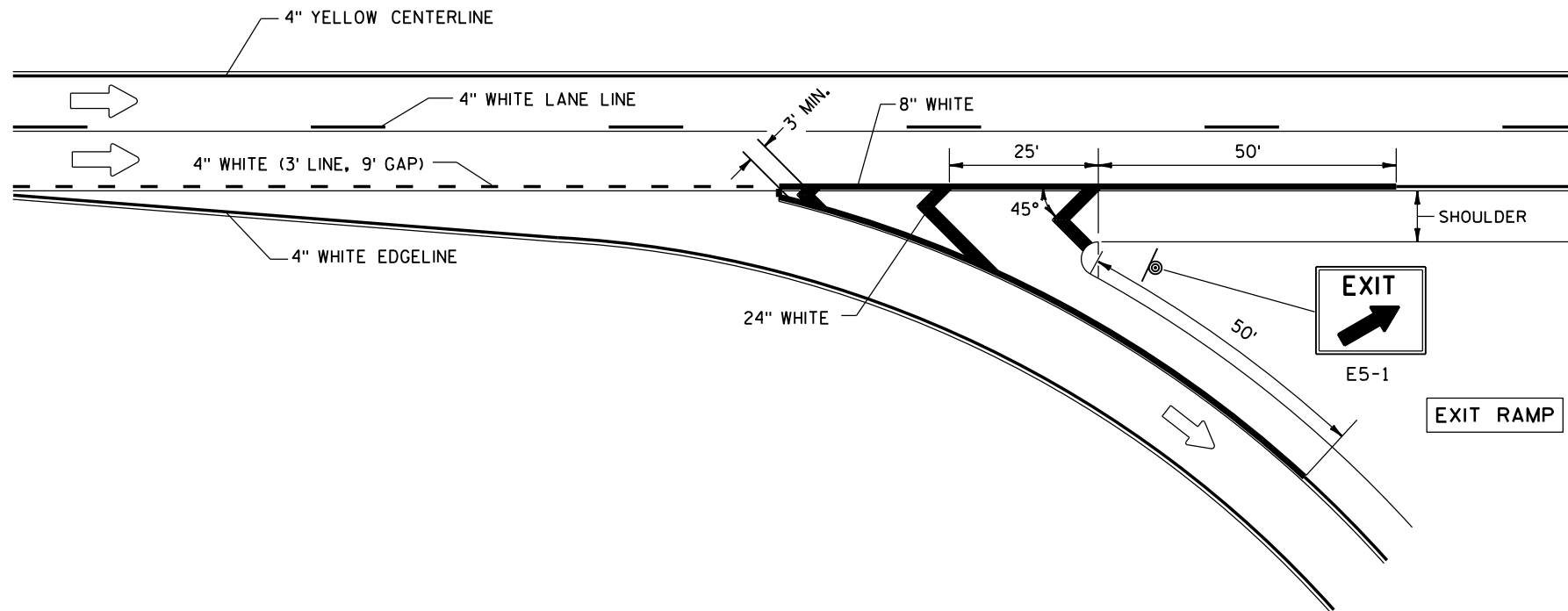
① PLACE TWO TO FIVE AERIAL OR VASCAR BARS AT 660 FOOT SPACING.

A CAR CAN BE PROVIDED BY THE WISCONSIN STATE PATROL FOR TRAFFIC CONTROL.

AERIAL ENFORCEMENT BARS
PAVEMENT MARKING DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



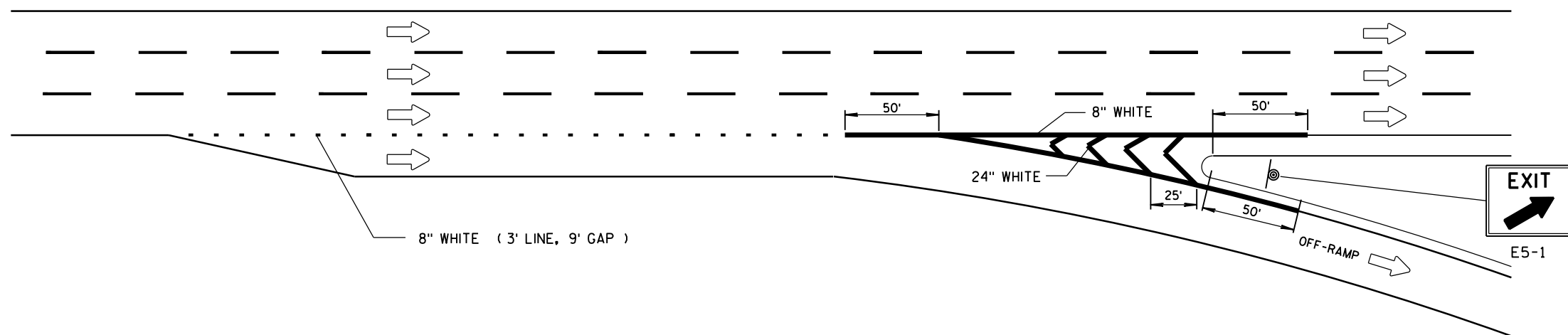
PAVEMENT MARKING FOR EXIT RAMP

GENERAL NOTES

PLACE GROOVE 3 INCHES LEFT OF JOINT.

LEGEND

- DIRECTION OF TRAVEL
- SIGN ON PERMANENT SUPPORT



SERVICE INTERCHANGE PAVEMENT MARKING FOR PARALLEL EXIT-RAMP

PAVEMENT MARKING
(RAMPS AND GOES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

PLACE GROOVE 3 INCHES LEFT OF JOINT.

① 1/2 LENGTH OF FULL WIDTH ACCELERATION LANE.

PAVEMENT MARKING FOR ENTRANCE RAMP

LEGEND

➡ DIRECTION OF TRAVEL

SERVICE INTERCHANGE PAVEMENT MARKING FOR PARALLEL ENTRANCE-RAMP

**PAVEMENT MARKING FOR
PARALLEL ON-RAMP AND
PARALLEL OFF-RAMP**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2017 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

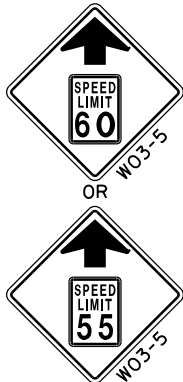
LEGEND

- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- REMOVING PAVEMENT MARKING
- CONCRETE BARRIER TEMPORARY PRECAST
- DIRECTION OF TRAFFIC
- WORK AREA

L, TAPER LENGTH (MPH)						
SPEED (MPH)	W, LATERAL OFFSET (FT)					
	10	11	12	13	14	15
45	450	495	540	585	630	675
50	500	550	600	650	700	750
55	550	605	660	715	770	825
60	600	660	720	780	840	900
65	650	715	780	845	910	975
70	700	770	840	910	980	1050



INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1 FOOT LESS THAN AVAILABLE WIDTH (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET).



LOCATED 2600 FEET IN ADVANCE OF R2-1 SIGN AND 500 FEET BEYOND THE "ROAD WORK 1 MILE" SIGN.



OR



R2-1 48"x60" (BLACK AND WHITE) LOCATED 500 FEET BEYOND W20-5G SIGN.

IF THE REGULATORY SPEED HAS BEEN REDUCED, A SPEED LIMIT SIGN SHALL BE LOCATED 1500 FEET BEYOND THE END OF THE ACCELERATION LANE OF EACH ENTRANCE RAMP. THERE SHOULD BE A SPEED LIMIT SIGN INCORPORATED A MINIMUM OF EVERY 2 OR 3 MILES.

* INCLUDE RESUME SPEED LIMIT SIGN A MINIMUM OF 200 FEET (500 FEET DESIRABLE) AFTER END ROAD WORK SIGNS.

GENERAL NOTES

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"W0" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

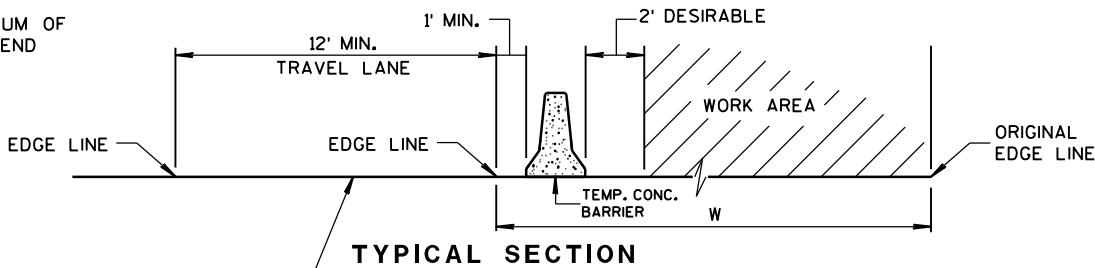
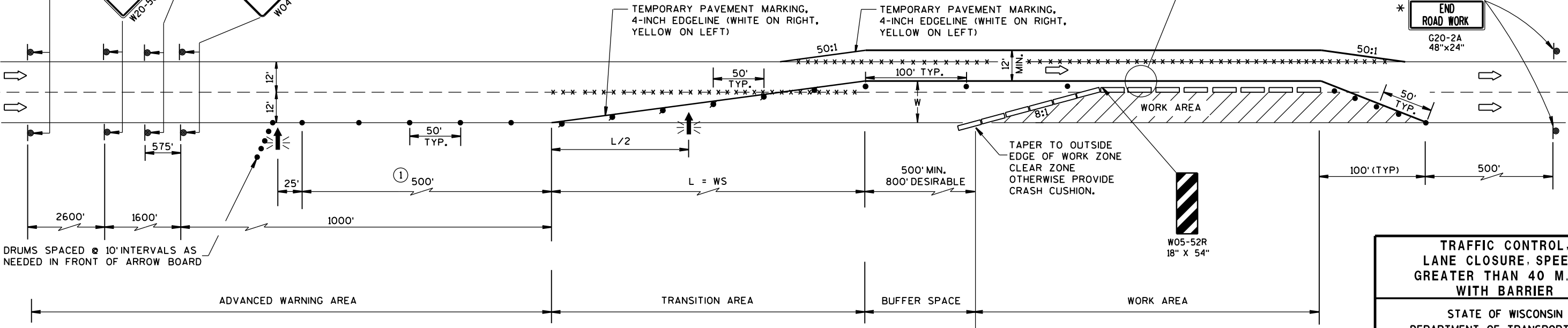
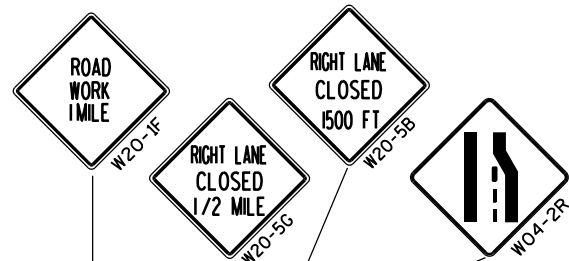
1 CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUM TAPER.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.



TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept., 2016 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMENENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- TYPE "A" WARNING LIGHT (FLASHING)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- WORK AREA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIREABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"W0" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

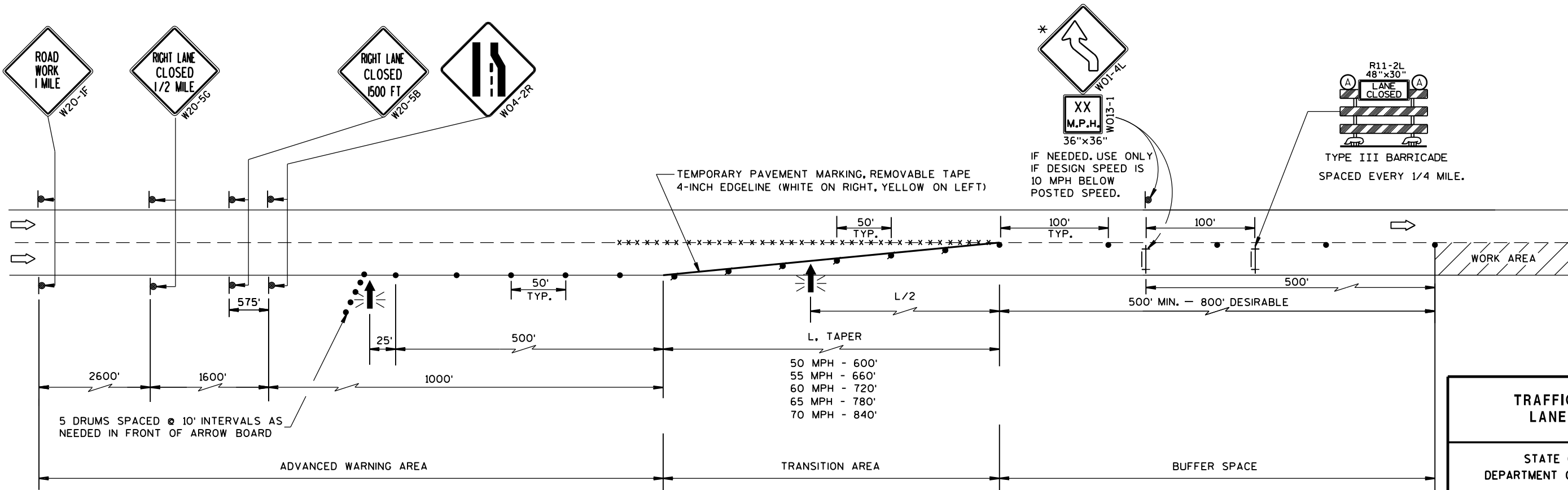
REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 4 OR MORE DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE CLOSURE MUST MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

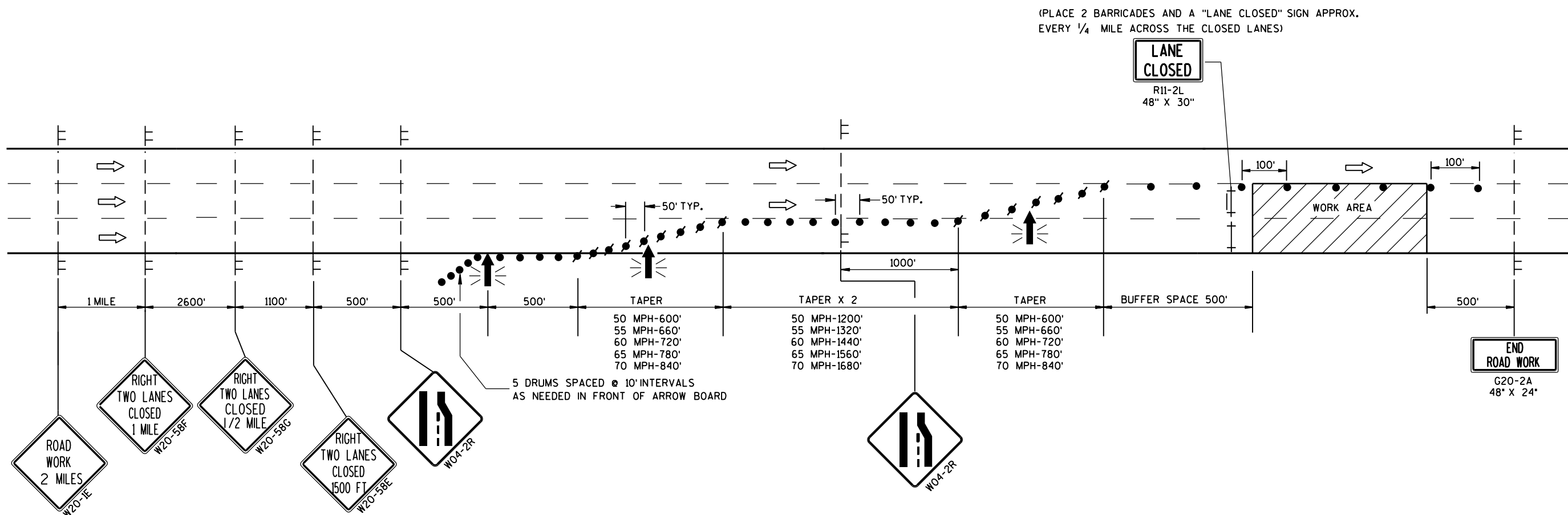
* THE LEFT REVERSE CURVE SIGN (W01-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL.



TRAFFIC CONTROL, LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2016 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

LEGEND

- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- DIRECTION OF TRAFFIC
- WORK AREA



GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT TWO LANES. FOR CLOSING THE LEFT TWO LANES, REVERSE THE TRAFFIC CONTROL.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1E AND G20-2A SIGNS ARE NOT REQUIRED IF THE LANE CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROWBOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROWBOARDS AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

WHEN A RAMP OR SIDE ROAD INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

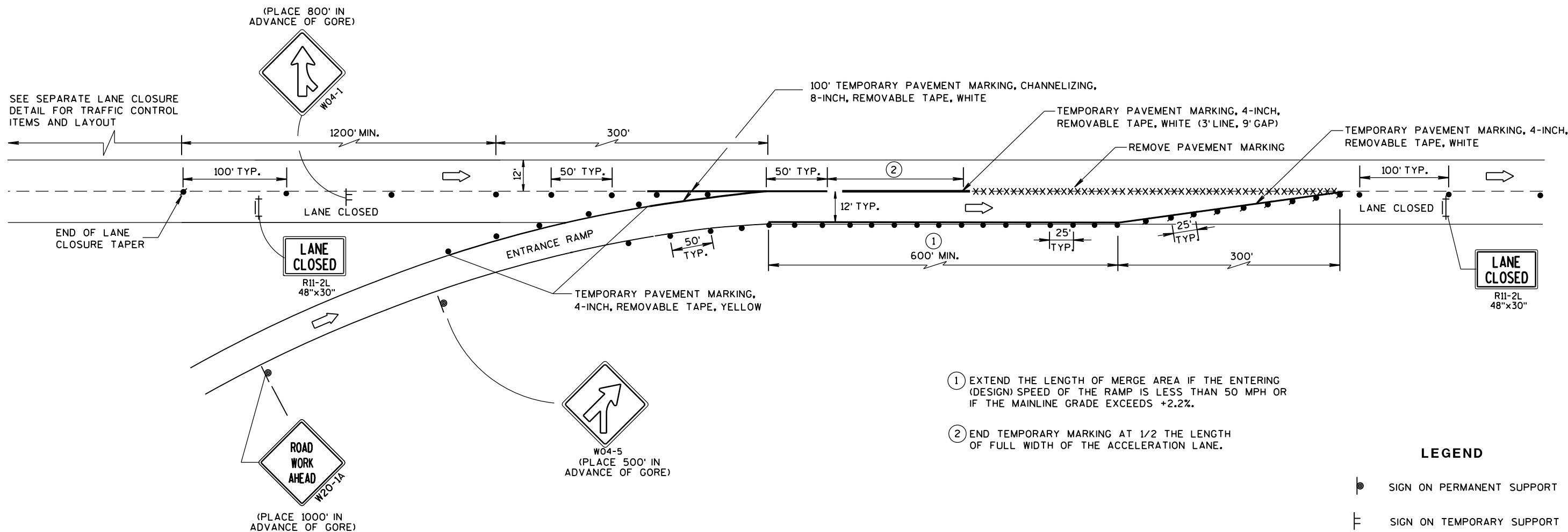
BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

TRAFFIC CONTROL. TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY. SHORT TERM (LESS THAN 24 HOURS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED July 14, 2015 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

TRAFFIC CONTROL, ENTRANCE RAMP WITHIN RIGHT LANE CLOSURE



PARALLEL ENTRANCE RAMP

GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS. USE SUPPORTS THAT PROVIDE A MINIMUM OF 5 FEET FROM THE BOTTOM OF THE SIGN TO THE PAVEMENT.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE ENTRANCE RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

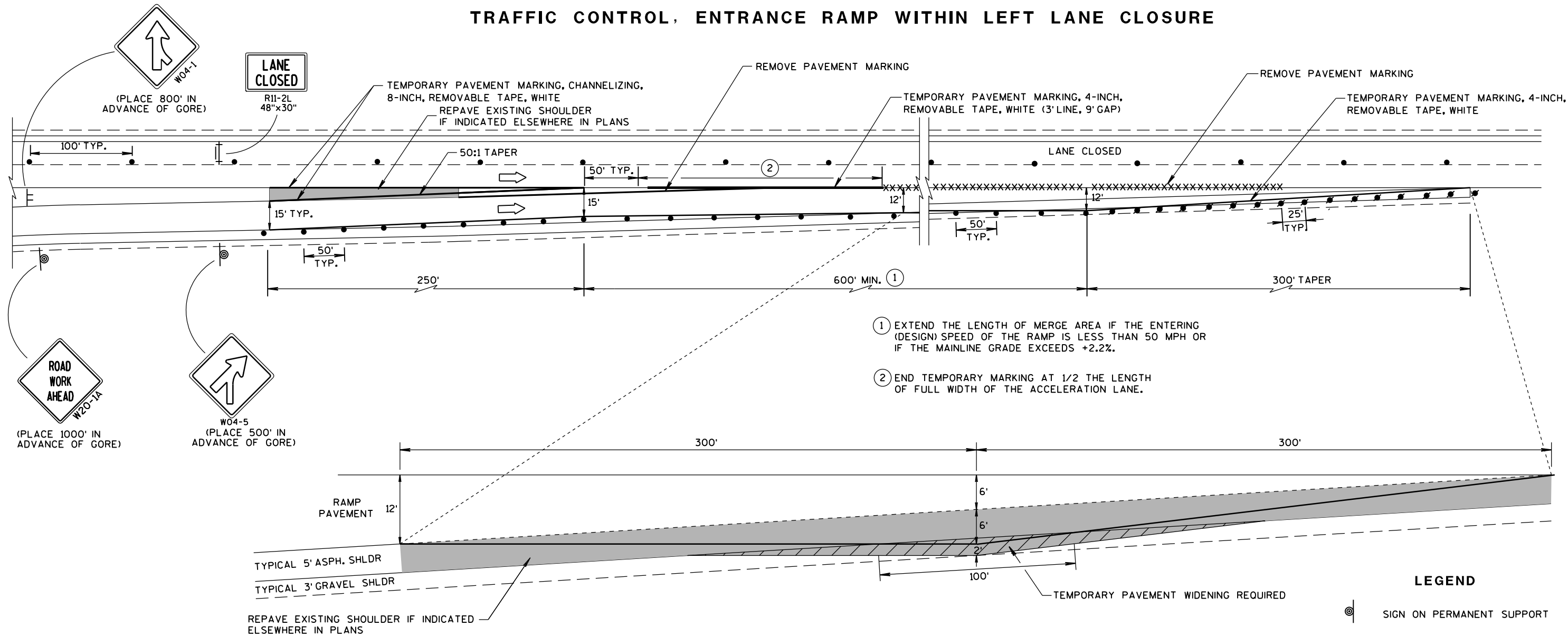
WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

LEGEND

- SIGN ON PERMANENT SUPPORT
- ├ SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- ├ TYPE III BARRICADE WITH ATTACHED SIGN
- XXXXX REMOVING PAVEMENT MARKING
- ➡ DIRECTION OF TRAFFIC

TRAFFIC CONTROL, PARALLEL ENTRANCE RAMP WITHIN LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept., 2017 DATE	/S/ Andrew Heidtke WORK ZONE ENGINEER
FHWA	

TRAFFIC CONTROL, ENTRANCE RAMP WITHIN LEFT LANE CLOSURE



TEMPORARY PAVEMENT DETAIL

(EXISTING RAMP DIMENSIONS MAY VARY. ADJUST TEMPORARY PAVEMENT ACCORDINGLY)

GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"W0" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS. USE SUPPORTS THAT PROVIDE A MINIMUM OF 5 FEET FROM THE BOTTOM OF THE SIGN TO THE PAVEMENT.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

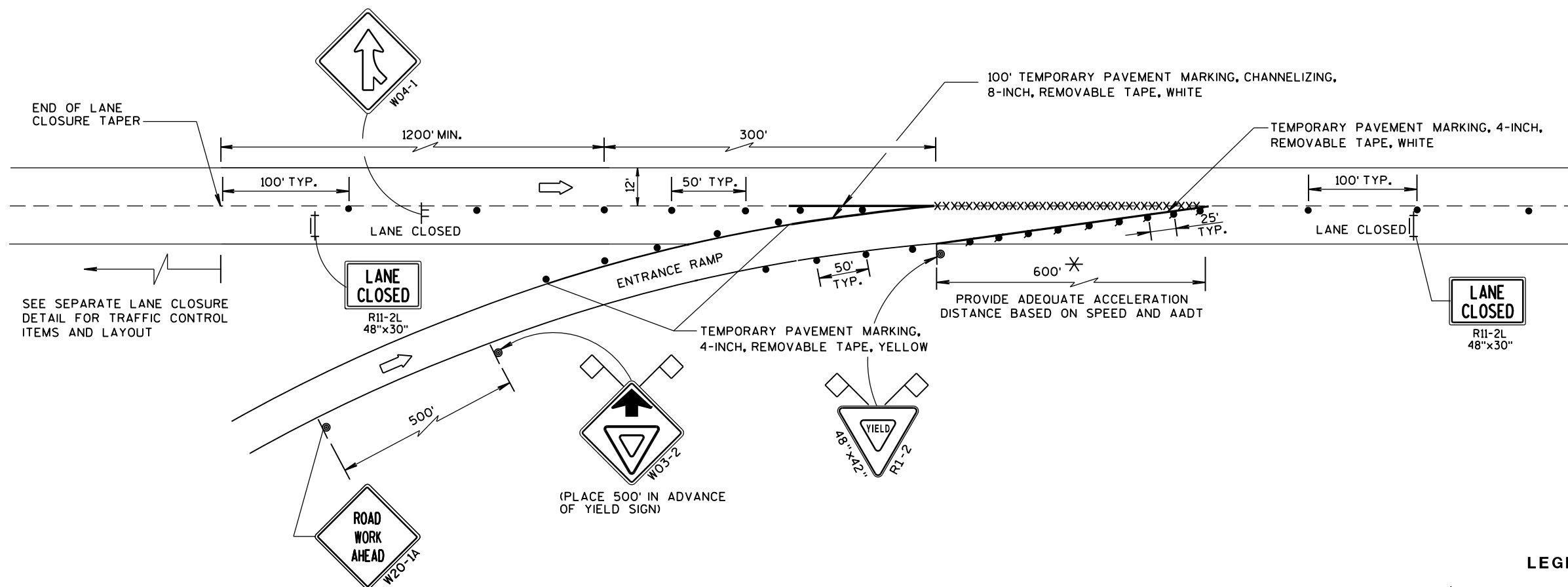
REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

TRAFFIC CONTROL, ENTRANCE RAMP WITHIN LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2017 /S/ Andrew Heldtke
DATE WORK ZONE ENGINEER
FHWA



TAPERED ENTRANCE RAMP WITHIN RIGHT LANE CLOSURE

GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

YIELD SIGN AND WARNING SIGNS ON ENTRANCE RAMP ARE ALSO APPROPRIATE FOR CLOSURE OF THE MAINLINE LEFT LANE. OMIT THE YIELD SIGN IF MORE THAN ONE LANE REMAINS OPEN ON THE MAINLINE AND THE RAMP TAPER IS AT LEAST AS LONG AS THE NORMAL ENTRANCE RAMP TAPER AT THE SITE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE ENTRANCE RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

✱ CONSULT WITH REGIONAL WORK ZONE ENGINEER IF NEED TO REDUCE LENGTH EXISTS.

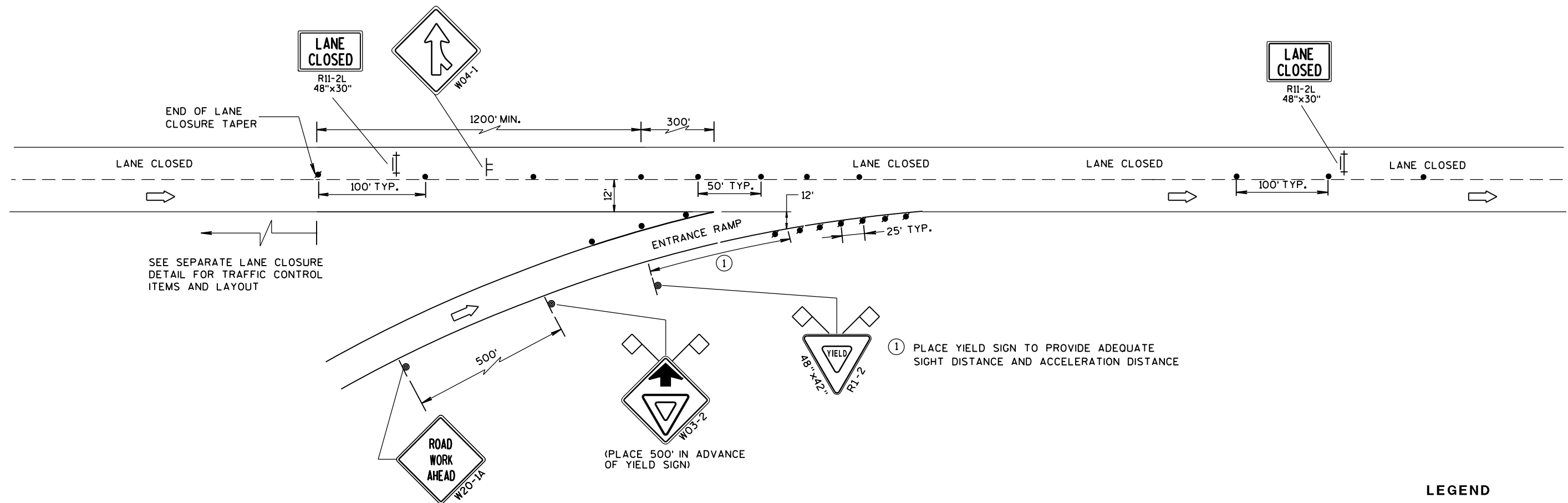
LEGEND

- SIGN ON PERMANENT SUPPORT
- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- TYPE III BARRICADE WITH ATTACHED SIGN
- FLAGS, 16" x 16" MIN., (ORANGE)
- DIRECTION OF TRAFFIC

TRAFFIC CONTROL,
TAPERED ENTRANCE RAMP
WITHIN LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2017 /S/ Andrew Heidtke
DATE WORK ZONE ENGINEER
FHWA



TAPERED ENTRANCE RAMP WITHIN LEFT LANE CLOSURE

GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

YIELD SIGN AND WARNING SIGNS ON ENTRANCE RAMP ARE ALSO APPROPRIATE FOR CLOSURE OF THE MAINLINE LEFT LANE. OMIT THE YIELD SIGN IF MORE THAN ONE LANE REMAINS OPEN ON THE MAINLINE AND THE RAMP TAPER IS AT LEAST AS LONG AS THE NORMAL ENTRANCE RAMP TAPER AT THE SITE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE ENTRANCE RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

LEGEND

- SIGN ON PERMANENT SUPPORT
- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- TYPE III BARRICADE WITH ATTACHED SIGN
- FLAGS, 16" x 16" MIN., (ORANGE)
- DIRECTION OF TRAFFIC

TRAFFIC CONTROL, TAPERED ENTRANCE RAMP WITHIN LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

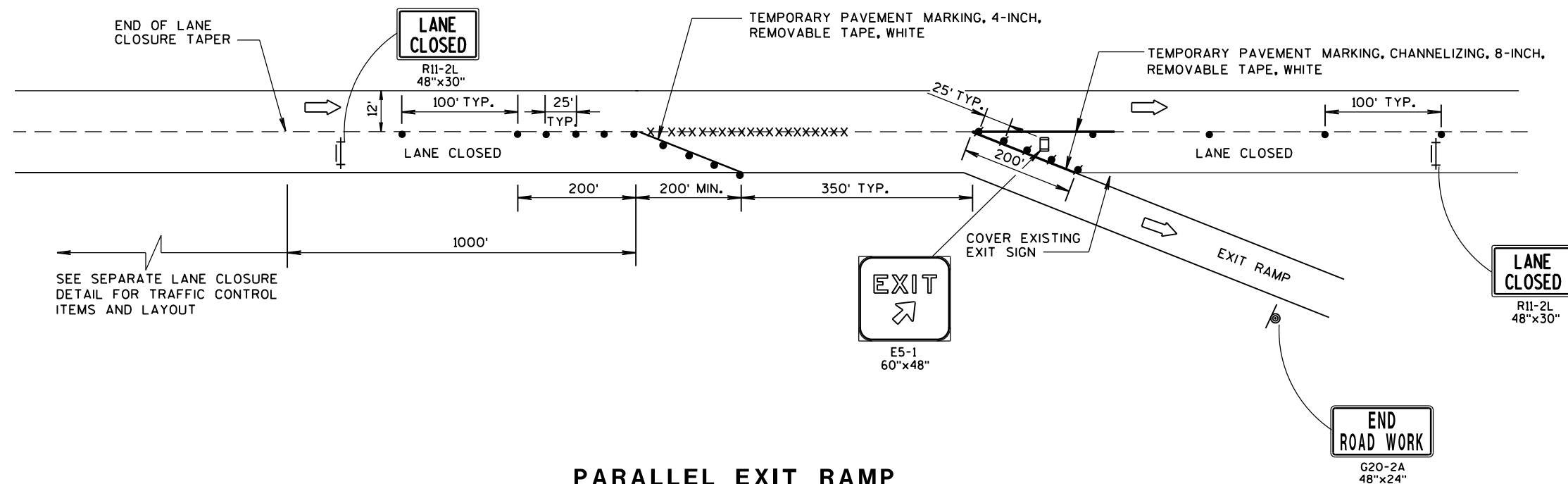
Sept., 2017

DATE

FHWA

/S/ Andrew Heidtke

WORK ZONE ENGINEER



PARALLEL EXIT RAMP

GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP, AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

YIELD SIGN AND WARNING SIGNS ON ENTRANCE RAMP ARE ALSO APPROPRIATE FOR CLOSURE OF THE MAINLINE LEFT LANE. OMIT THE YIELD SIGN IF MORE THAN ONE LANE REMAINS OPEN ON THE MAINLINE AND THE RAMP TAPER IS AT LEAST AS LONG AS THE NORMAL ENTRANCE RAMP TAPER AT THE SITE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE ENTRANCE RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

LEGEND

- SIGN ON PERMANENT SUPPORT
- SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- TYPE III BARRICADE WITH ATTACHED SIGN
- FLAGS, 16" x 16" MIN., (ORANGE)
- DIRECTION OF TRAFFIC

TRAFFIC CONTROL, PARALLEL EXIT RAMP WITHIN LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

DATE

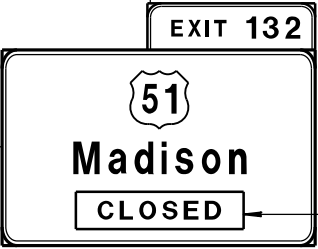
/S/ Andrew Heidtke
WORK ZONE ENGINEER

FHWA



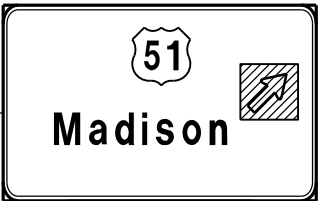
G20-60
108"x24"

OR



G20-60
108"x24"

PLACE SIGN G20-60 OVER MILEAGE
ON EXISTING E1-1A SIGN



COVER ARROW ON
EXISTING E4-1A
SIGN (COVERING
SIGNS TYPE I)

G20-61
120"x30"

GENERAL NOTES

THIS RAMP CLOSURE DETAIL IS TYPICAL FOR CLOSING A RIGHT SIDE EXIT RAMP. FOR A LEFT SIDE EXIT RAMP, REVERSE THE TRAFFIC CONTROL.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF RAMP CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WORK AREAS WITH A DROPOFF ALONG THE EDGE OF AN OPEN TRAVEL LANE SHALL BE LEVELED WITH TEMPORARY FILL WHEN THE CONTRACTOR IS NOT WORKING ADJACENT TO THE TRAVEL LANE. DRUMS SHALL BE PLACED ENTIRELY OUTSIDE THE TRAVEL LANE, ALLOWING THE FULL UNOBSTRUCTED LANE WIDTH, WHEN THE WORK IS NOT IN PROGRESS.

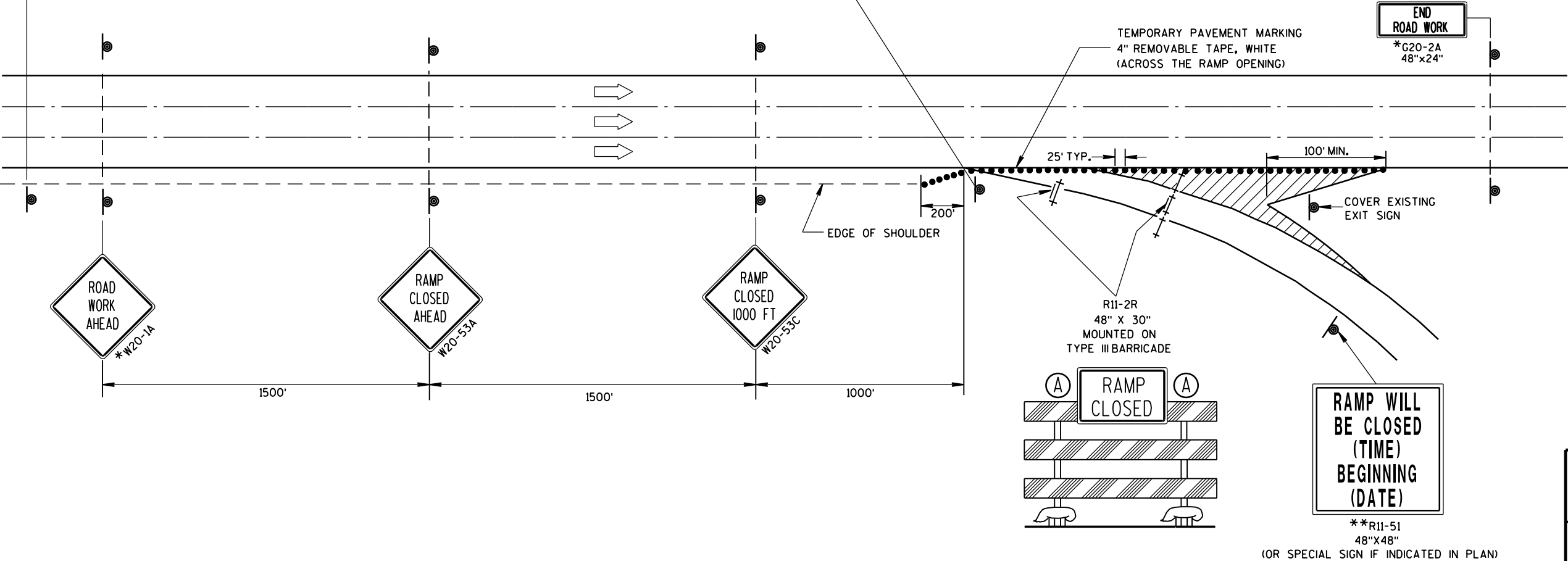
WHERE MEDIAN BARRIER IS IN PLACE, SIGNS SHOWN ON LEFT SIDE OF ROADWAY MAY BE OMITTED FOR RIGHT SIDE RAMP CLOSURES OF LESS THAN 12-HOUR DURATION.

* W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE RAMP CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

** PLACE "RAMP WILL BE CLOSED" SIGN 7 CALENDAR DAYS PRIOR TO CLOSURE OR AS DIRECTED BY THE ENGINEER. SEE WISCONSIN STANDARD SIGN PLATES FOR SIGN LAYOUT.

6

6



LEGEND

- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TRAFFIC CONTROL DRUM
- SIGN ON PERMANENT SUPPORT
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC

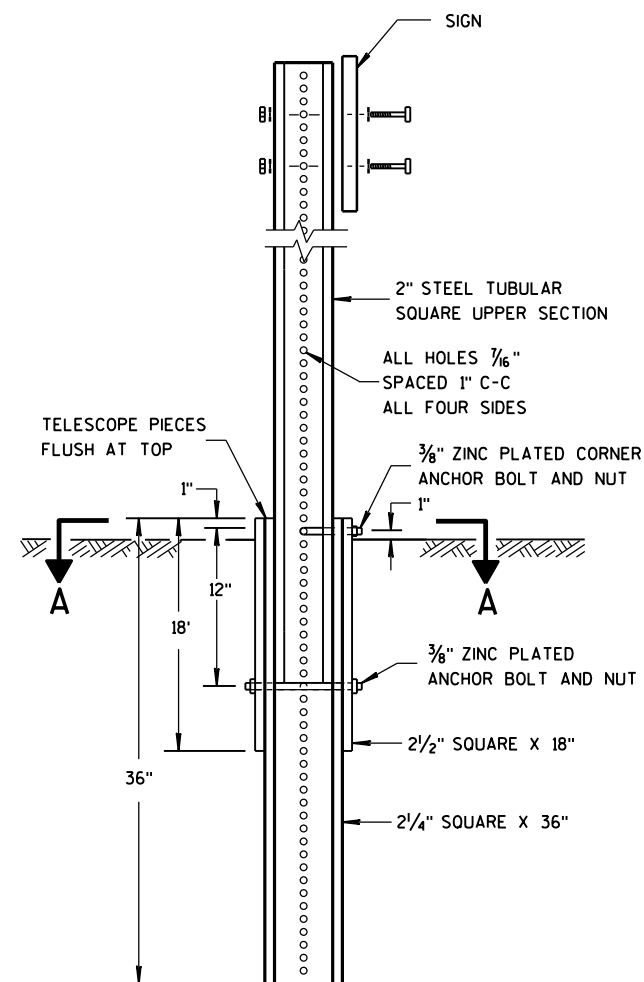
TRAFFIC CONTROL, EXIT RAMP CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2015 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER

S.D.D. 15 D 16-3

S.D.D. 15 D 16-3

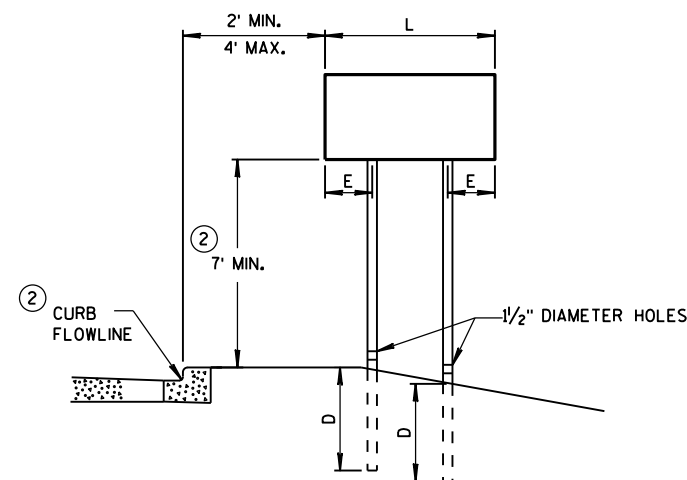
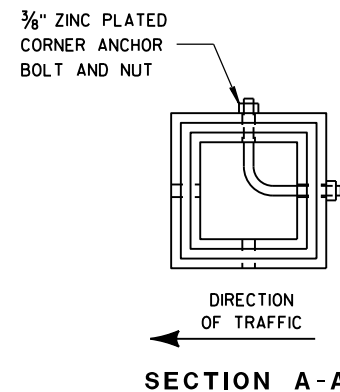


DETAIL OF TUBULAR
STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

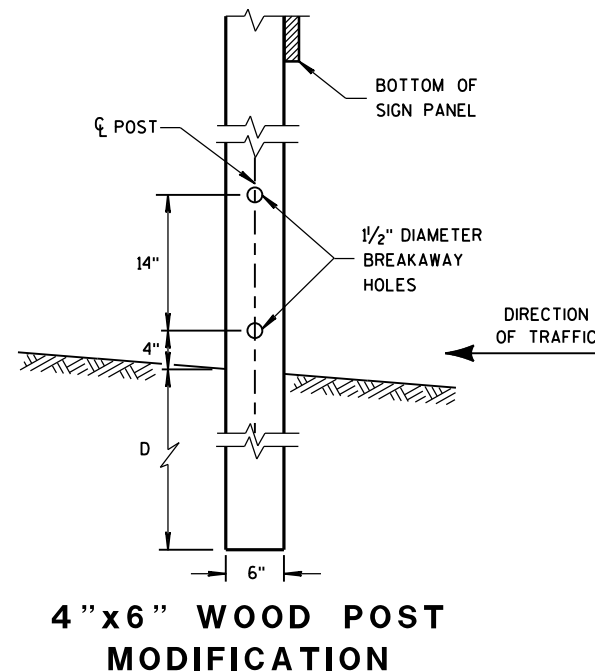
SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL
BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED
ON TUBULAR STEEL POSTS.



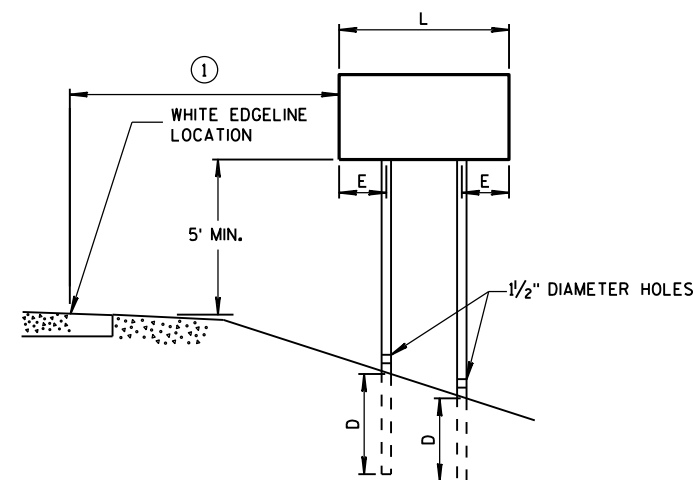
URBAN AREA

POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH	
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4 "x6 " WOOD POST
MODIFICATION



RURAL AREA

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

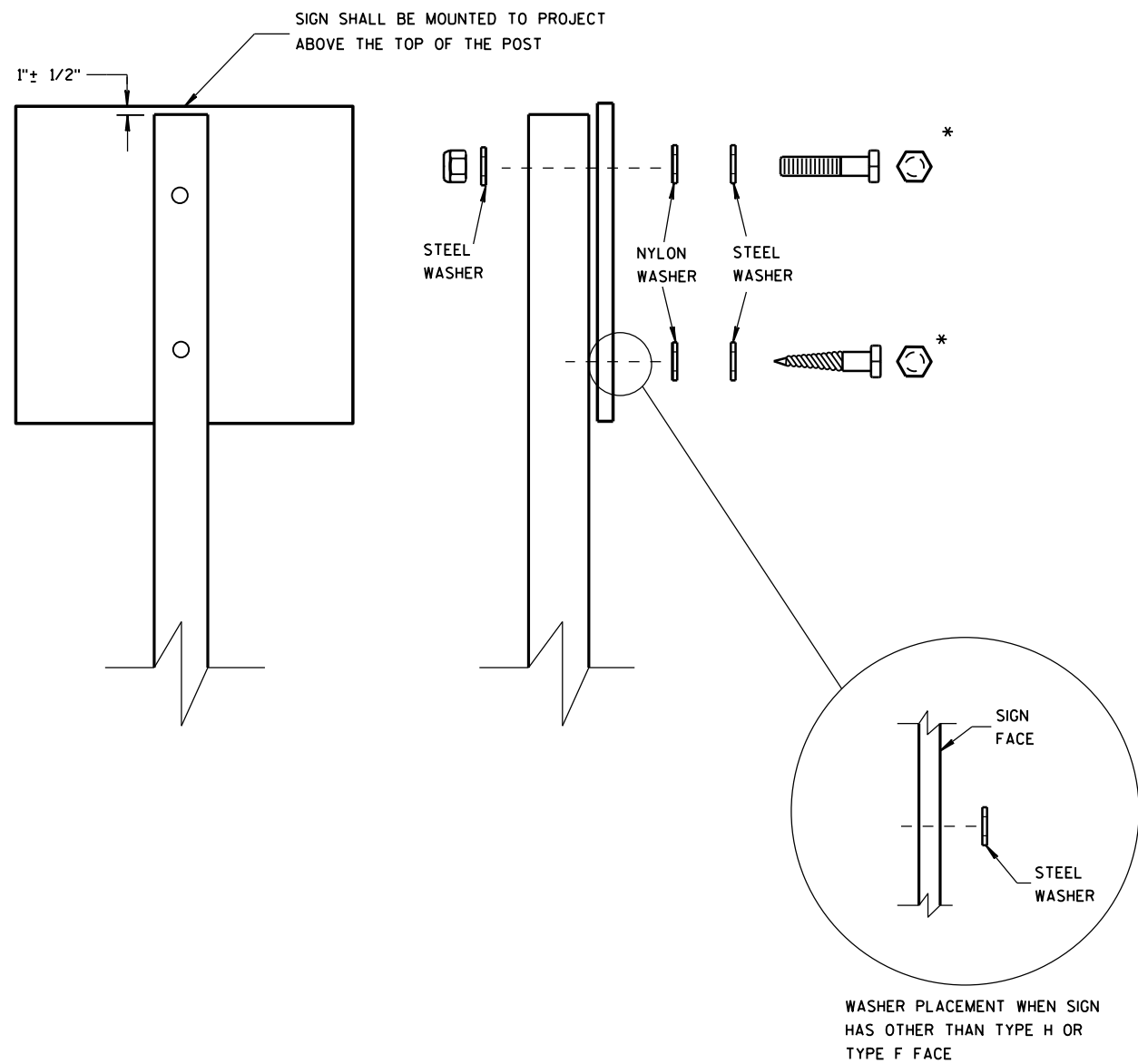
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
SIGN MOUNTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

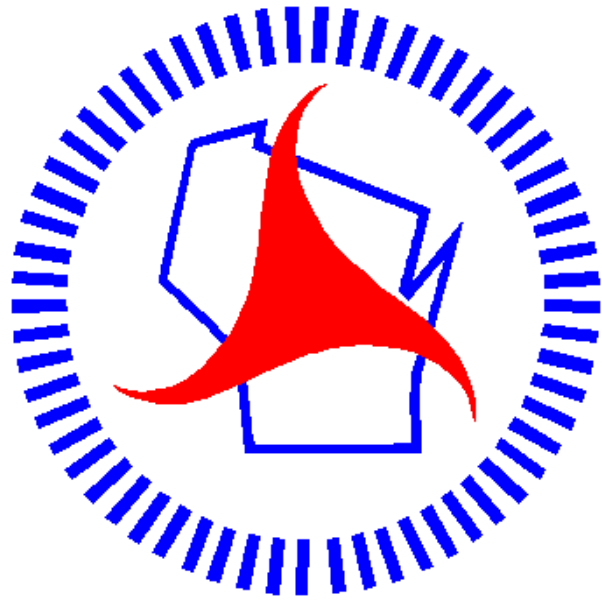
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2017 DATE	/S/ Andrew Heldtke WORK ZONE ENGINEER
FHWA	

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>