

ORDER OF SHEETS

| | |
|---------------|--|
| Section No. 1 | Title |
| Section No. 2 | Typical Sections and Details (Includes Erosion Control Plan) |
| Section No. 3 | Estimate of Quantities |
| Section No. 3 | Miscellaneous Quantities |
| Section No. 4 | Right of Way Plat |
| Section No. 5 | Plan and Profile |
| Section No. 6 | Standard Detail Drawings |
| Section No. 7 | Sign Plates |
| Section No. 8 | Structure Plans |
| Section No. 9 | Computer Earthwork Data |
| Section No. 9 | Cross Sections |

TOTAL SHEETS = 64



28

DESIGN DESIGNATION

| | | |
|---------------|---|-----------------|
| A.A.D.T. 2018 | = | 195 |
| A.A.D.T. 2038 | = | 290 |
| D.H.V. 2038 | = | 27 |
| D.D. | = | 60/40 |
| T. | = | 10.0% ESTIMATED |
| DESIGN SPEED | = | 40 MPH |
| ESALS | = | 51,100 |

CONVENTIONAL SYMBOLS

PLAN

| | |
|--------------------------|--|
| CORPORATE LIMITS | |
| PROPERTY LINE | |
| LOT LINE | |
| LIMITED HIGHWAY EASEMENT | |
| EXISTING RIGHT OF WAY | |
| PROPOSED OR NEW R/W LINE | |

TEMPORARY LIMITED
EASEMENT AREA

PARCEL NUMBER (25) UTILITY NUMBER (40)

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT
PROPOSED CULVERT
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

| | |
|--|--|
| GRADE LINE | |
| ORIGINAL GROUND | |
| MARSH OR ROCK PROFILE (To be noted as such) | |
| SPECIAL DITCH | |

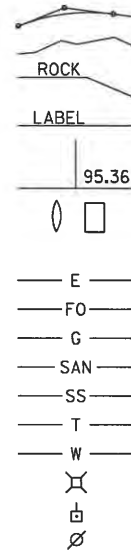
GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

| | |
|------------------|--|
| ELECTRIC | |
| FIBER OPTIC | |
| GAS | |
| SANITARY SEWER | |
| STORM SEWER | |
| TELEPHONE | |
| WATER | |
| UTILITY PEDESTAL | |
| POWER POLE | |
| TELEPHONE POLE | |

N



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
CTH D - CTH N
DOUGLAS CREEK BRIDGE B-27-0164
CTH H
JACKSON COUNTY

STATE PROJECT NUMBER

7322-00-70

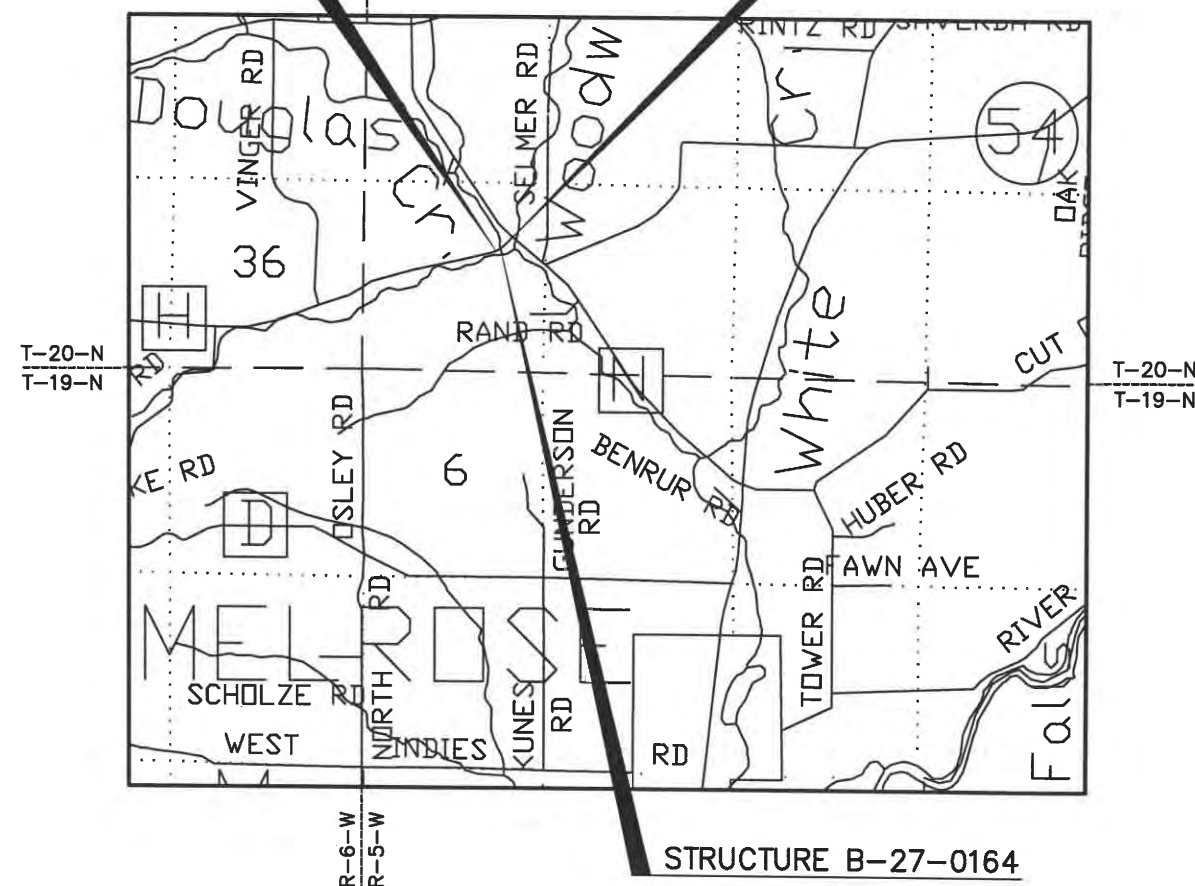
BEGIN PROJECT

STA. 3+00

Y = 136,276.5853
X = 339,329.9569

END PROJECT

STA. 6+00



LAYOUT

SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.057 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY
COORDINATE SYSTEM (WCCS), JACKSON COUNTY.

STATE PROJECT

7322-00-70

FEDERAL PROJECT

PROJECT

WISC 2018059

CONTRACT

1

ACCEPTED FOR

COUNTY of JACKSON

7-26-17 Randy J. Anderson
(Date) (Highway Commissioner)

ORIGINAL PLANS PREPARED BY

JEWELL
associates engineers, inc.

Engineers - Architects - Surveyors

7-26-17 Scott Whitsett
(Date) (Signature)STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor JEWELL ASSOCIATES ENGINEERS, INC.

Designer JEWELL ASSOCIATES ENGINEERS, INC.

Management Consultant KNIGHT E/A, INC.

C.O. Examiner

APPROVED FOR THE DEPARTMENT

DATE: 7/31/17

Management Consultant Signature

E

LIST OF STANDARD ABBREVIATIONS

| | | | | | |
|-------------|---------------------------|--------------|----------------------------|-------------|--------------------------|
| ABUT | Abutment | INV | Invert | SALV | Salvaged |
| AC | Acre | IP | Iron Pipe or Pin | SAN S | Sanitary Sewer |
| AGG | Aggregate | IRS | Iron Rod Set | SEC | Section |
| AH | Ahead | JT | Joint | SHLDR | Shoulder |
| < | Angle | JCT | Junction | SHR | Shrinkage |
| ASPH | Asphaltic | LHF | Left–Hand Forward | SW | Sidewalk |
| AVG | Average | L | Length of Curve | S | South |
| ADT | Average Daily Traffic | LIN FT or LF | Linear Foot | SQ | Square |
| BAD | Base Aggregate Dense | LC | Long Chord of Curve | SF or SQ FT | Square Feet |
| BK | Back | MH | Manhole | SY or SQ YD | Square Yard |
| BF | Back Face | MB | Mailbox | STD | Standard |
| BM | Bench Mark | ML or M/L | Match Line | SDD | Standard Detail Drawings |
| BR | Bridge | N | North | STH | State Trunk Highways |
| C or C/L | Center Line | Y | North Grid Coordinate | STA | Station |
| CC | Center to Center | OD | Outside Diameter | SS | Storm Sewer |
| CTH | County Trunk Highway | PLE | Permanent Limited | SG | Subgrade |
| CR | Creek | | Easement | SE | Superelevation |
| CR | Crushed | PT | Point | SL or S/L | Survey Line |
| CY or CU YD | Cubic Yard | PC | Point of Curvature | SV | Septic Vent |
| CP | Culvert Pipe | PI | Point of Intersection | T | Tangent |
| C & G | Curb and Gutter | PRC | Point of Reverse Curvature | TEL | Telephone |
| D | Degree of Curve | PT | Point of Tangency | TEMP | Temporary |
| DHV | Design Hour Volume | POC | Point On Curve | TI | Temporary Interest |
| DIA | Diameter | POT | Point on Tangent | TLE | Temporary Limited |
| E | East | PVC | Polyvinyl Chloride | | Easement |
| X | East Grid Coordinate | PCC | Portland Cement Concrete | t | Ton |
| ELEC | Electric (al) | LB | Pound | T or TN | Town |
| EL or ELEV | Elevation | PSI | Pounds Per Square Inch | TRANS | Transition |
| ESALS | Equivalent Single Axle | PE | Private Entrance | TL or T/L | Transit Line |
| | Loads | R | Radius | T | Trucks (percent of) |
| EBS | Excavation Below Subgrade | RR | Railroad | TYP | Typical |
| FF | Face to Face | R | Range | UNCL | Unclassified |
| FE | Field Entrance | RL or R/L | Reference Line | UG | Underground Cable |
| F | Fill | RP | Reference Point | USH | United States Highway |
| FG | Finished Grade | RCCP | Reinforced Concrete | VAR | Variable |
| FL or F/L | Flow Line | | Culvert Pipe | V | Velocity or Design Speed |
| FT | Foot | REQ'D | Required | VERT | Vertical |
| FTG | Footing | RES | Residence or Residential | VC | Vertical Curve |
| GN | Grid North | RW | Retaining Wall | VOL | Volume |
| HT | Height | RT | Right | WM | Water Main |
| CWT | Hundredweight | RHF | Right–Hand Forward | WV | Water Valve |
| HYD | Hydrant | R/W | Right–of–Way | W | West |
| INL | Inlet | R | River | WB | Westbound |
| ID | Inside Diameter | RD | Road | YD | Yard |
| | | RDWY | Roadway | | |

GENERAL NOTES

COORDINATES AND BEARINGS ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), JACKSON COUNTY.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER.

DISTURBED AREAS SHOWN WITHIN THE RIGHT–OF–WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B), SEEDED (USE SEED MIX NO. 60), AND MULCHED AS DIRECTED BY THE ENGINEER

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE, TEMPORARY DITCH CHECKS, AND CULVERT PIPE CHECKS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE SHALL BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88).

ASPHALTIC SURFACE QUANTITIES WERE CALCULATED USING 115 LB/SY/IN. 3.5–INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1.75–INCH UPPER LAYER AND 1.75–INCH LOWER LAYER.

TACK COAT QUANTITIES WERE CALCULATED USING A 0.060 GAL/SY APPLICATION RATE.

CURVE DATA IS BASED ON THE ARC DEFINITION.

THE EXACT LOCATION OF PRIVATE ENTRANCES TO BE DETERMINED BY THE ENGINEER IN THE FIELD.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

INLET & OUTLET ELEVATIONS FOR CULVERT PIPES AS SHOWN ON THE PLAN MAY BE ADJUSTED TO FIT EXISTING FIELD CONDITIONS.

ALL RADII DIMENSIONS ARE MEASURED TO EDGE OF ASPHALT.

THE LOCATION OF ALL PERMANENT SIGNING SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

ELEVATIONS ON THE PLAN ARE REFERENCED TO CUFFY KNOB GPS STATION (PZD 034556). THE STATION IS A FLANGE–ENCASED CENTER–PUNCHED STAINLESS STEEL ROD DRIVEN TO REFUSAL 11.8 FT DEEP, WITH GREASED SLEEVE AND ALUMINUM JACKSON COUNTY ACCESS COVER, LOCATED WITHIN THE RIGHT–OF–WAY ABOUT LEVEL WITH THE ROAD PAVEMENT. THE STATION IS 17.7 FT EAST OF THE CENTER OF HENRY ROAD, 173.9 FT SOUTH–SOUTHEAST OF A TELEPHONE PEDESTAL --2100--, 91.9 FT NORTH OF A FIELD ENTRANCE, 6.6 FT WEST OF AN AGRICULTURAL FIELD, 3.3 FT SOUTHWEST OF AN ORANGE 4X4 PLASTIC WITNESS POST, AND 2 FT EAST OF AN ORANGE 4X4 PLASTIC WITNESS POST. STATION CUFFY KNOB GPS IS LOCATED IN THE NORTHWEST QUARTER OF SECTION 30, TOWN 20 NORTH, RANGE 5 WEST, TOWN OF IRVING, JACKSON COUNTY, WI.

WETLANDS ARE PRESENT IN THE PROJECT LIMITS. THE CONTRACTOR SHALL NOT OPERATE EQUIPMENT BEYOND THE SLOPE INTERCEPTS IN THESE AREAS.

CONTACTS

DESIGN CONSULTANT

JEWELL ASSOCIATES ENGINEERS, INC.
310 E. JACKSON ST.
WISCONSIN RAPIDS, WI 54494
ATTN: PATRICK ECKELBERG, P.E.
PHONE: (715) 424-2424
FAX: (715) 424-2421
EMAIL: patrick.eckelberg@jewellassoc.com

DNR LIAISON

STATE OF WISCONSIN
DNR SERVICE CENTER
3550 MORMON COULEE ROAD
LA CROSSE, WI 54601
ATTN: KAREN KALVELAGE
PHONE: (608) 785-9115
EMAIL: karen.kalvelage@wisconsin.gov

JACKSON COUNTY HIGHWAY DEPARTMENT

RANDY ANDERSON, COUNTY HIGHWAY COMMISSIONER
119 HARRISON ST.
BLACK RIVER FALLS, WI 54615
PHONE: (715) 284–0233
EMAIL: randy.anderson@co.jackson.wi.us

UTILITIES

ELECTRIC

JACKSON ELECTRIC COOP.
ERIC STEIEN
PO BOX 546
BLACK RIVER FALLS, WI 54615
PHONE: (715) 299–5208
EMAIL: esteien@jackelec.com

TELEPHONE

CENTURYLINK
BRIAN STELPLUGH
333 N FRONT ST
LA CROSSE, WI 54601
PHONE: (608) 796–5142
EMAIL: brian.stelplugh@centurylink.com

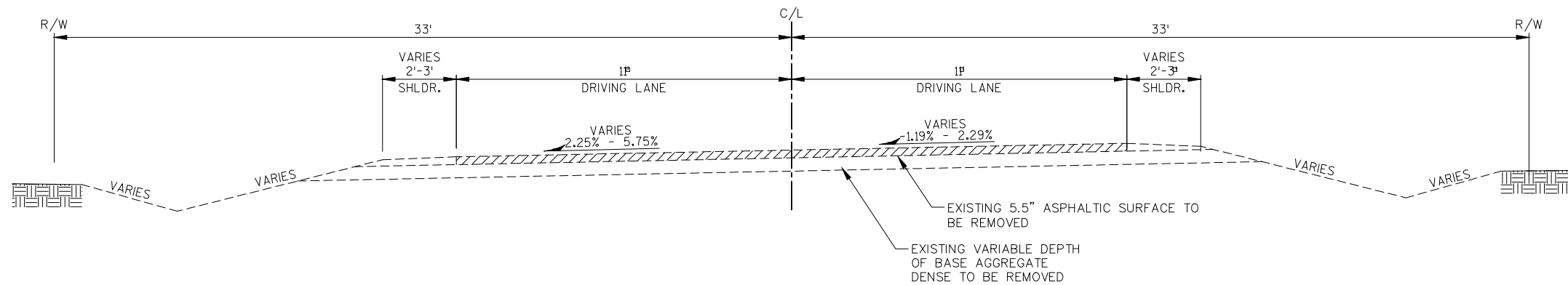
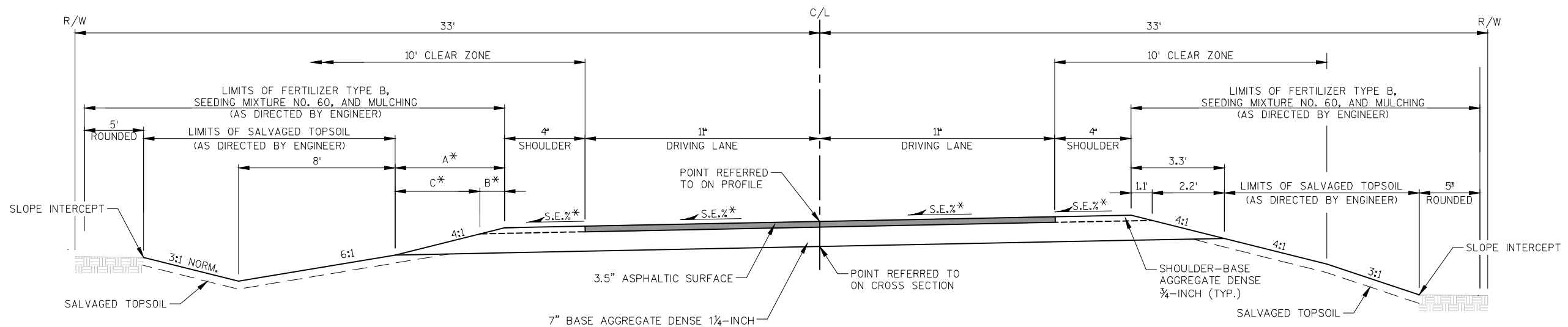
DIGGERS

HOTLINE

Dial 811 or (800) 242-8511

www.DiggersHotline.com

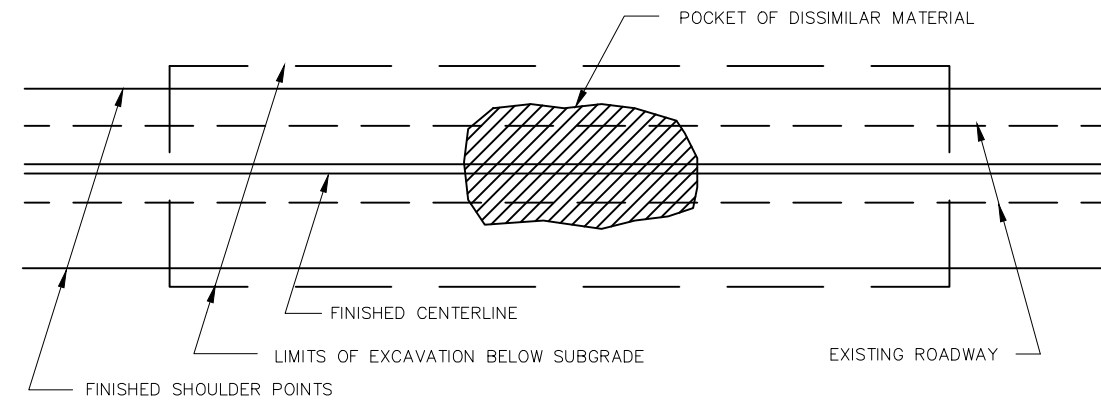
* DENOTES UTILITY IS NOT A MEMBER OF DIGGERS HOTLINE

**TYPICAL EXISTING SECTION**CTH H
STA. 3+00 - STA. 6+00**TYPICAL FINISHED SUPERELEVATED SECTION**CTH H
STA. 3+00 - STA. 6+00**SUPERELEVATION TABLE**

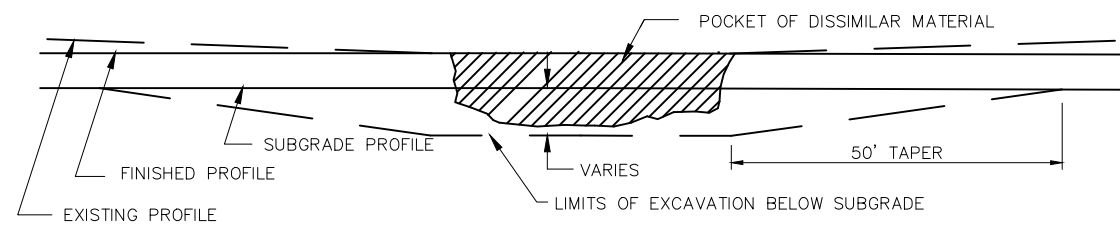
| STATION | LEFT | RIGHT | "A" (FT.) | "B" (FT.) | "C" (FT.) |
|---------|-------------------|-------------------|--------------|--------------|--------------|
| 3+00 | MATCH EXISTING | MATCH EXISTING | 4.5 | 1.5 | 3.0 |
| 3+50 | 3.8 | 2.3 | 4.2 | 1.4 | 2.8 |
| 4+00 | 2.0 | 2.0 | 3.8 | 1.3 | 2.5 |
| 4+33.17 | 2.0 | 2.0 | 3.8 | 1.3 | 2.5 |
| 4+77.03 | 2.0 | 2.0 | 3.8 | 1.3 | 2.5 |
| 5+00 | 3.4 | 2.0 | 4.0 | 1.3 | 2.7 |
| 5+50 | 5.7 | 2.0 | 4.5 | 1.5 | 3.0 |
| 6+00 | MATCH EXISTING | MATCH EXISTING | 4.5 | 1.5 | 3.0 |

THE LOW SIDE SHOULDER SLOPE ON SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION WHEN THE SUPERELEVATION IS GREATER THAN 0.04 FT./FT. IF THE SUPERELEVATION IS LESS THAN OR EQUALS 0.04 FT./FT., THEN THE LOW SIDE SHOULDER SLOPE IS 0.04 FT./FT. THE HIGH SIDE SHOULDER SLOPE ON THE SUPERELEVATED SECTIONS EQUALS THE SUPERELEVATION.

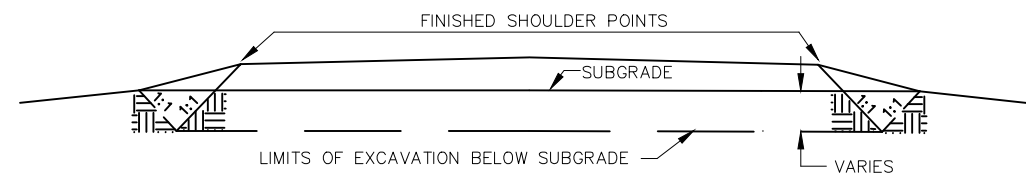
* SEE SUPERELEVATION TABLE



PLAN VIEW



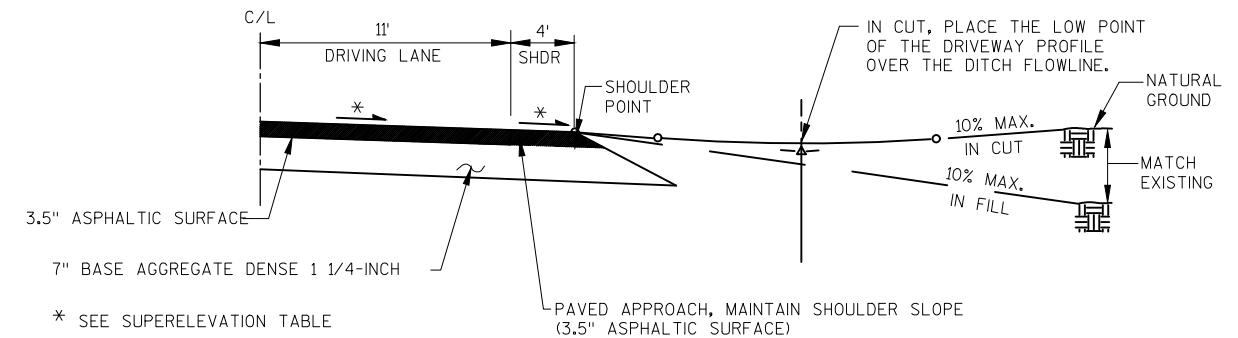
PROFILE VIEW



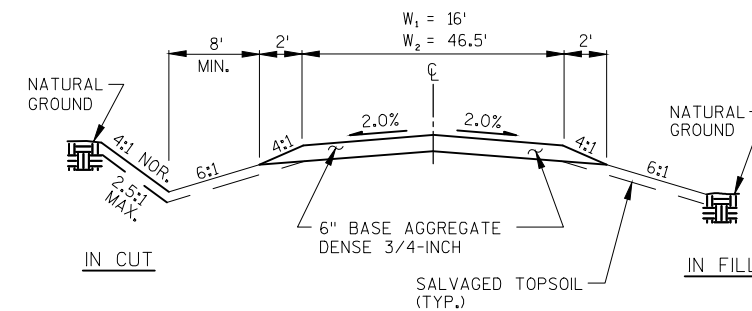
CROSS SECTION VIEW

1. EXACT LOCATION OF E.B.S. (EXCAVATION BELOW SUBGRADE) SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. E.B.S. AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
3. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL E.B.S. IS COMPLETED. LATERAL LIMITS OF EXCAVATION SHALL BE THE SUBGRADE SHOULDER POINTS.

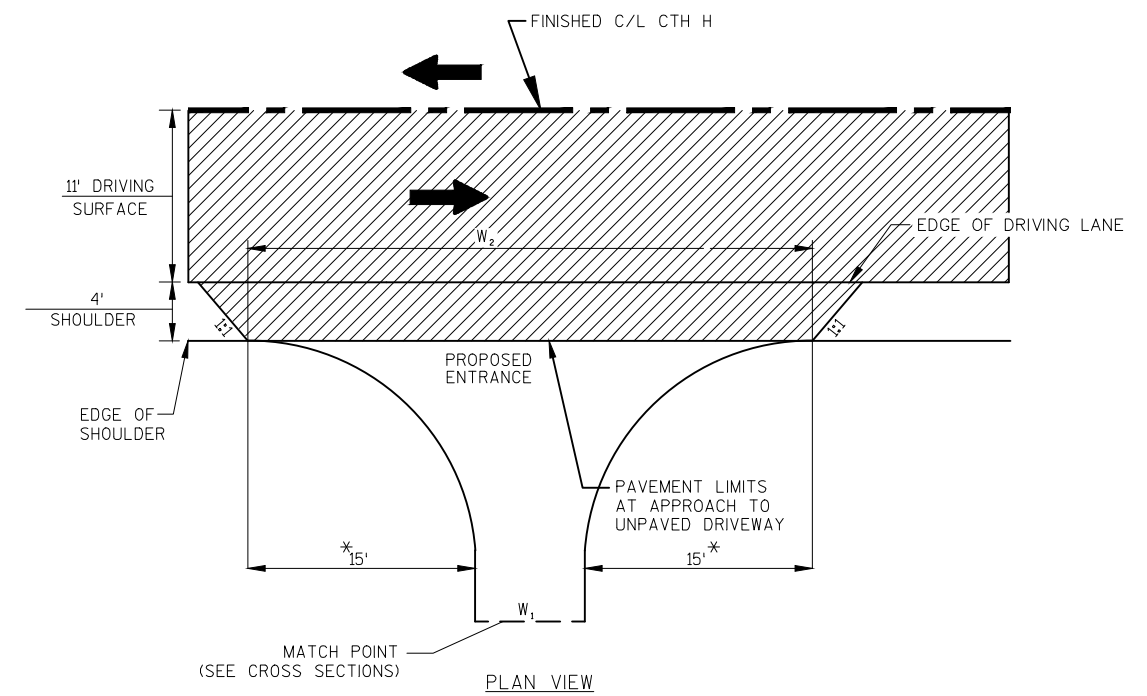
EXCAVATION BELOW SUBGRADE (E.B.S.)



TYPICAL P.E. PROFILE



TYPICAL CROSS-SECTION FOR P.E.

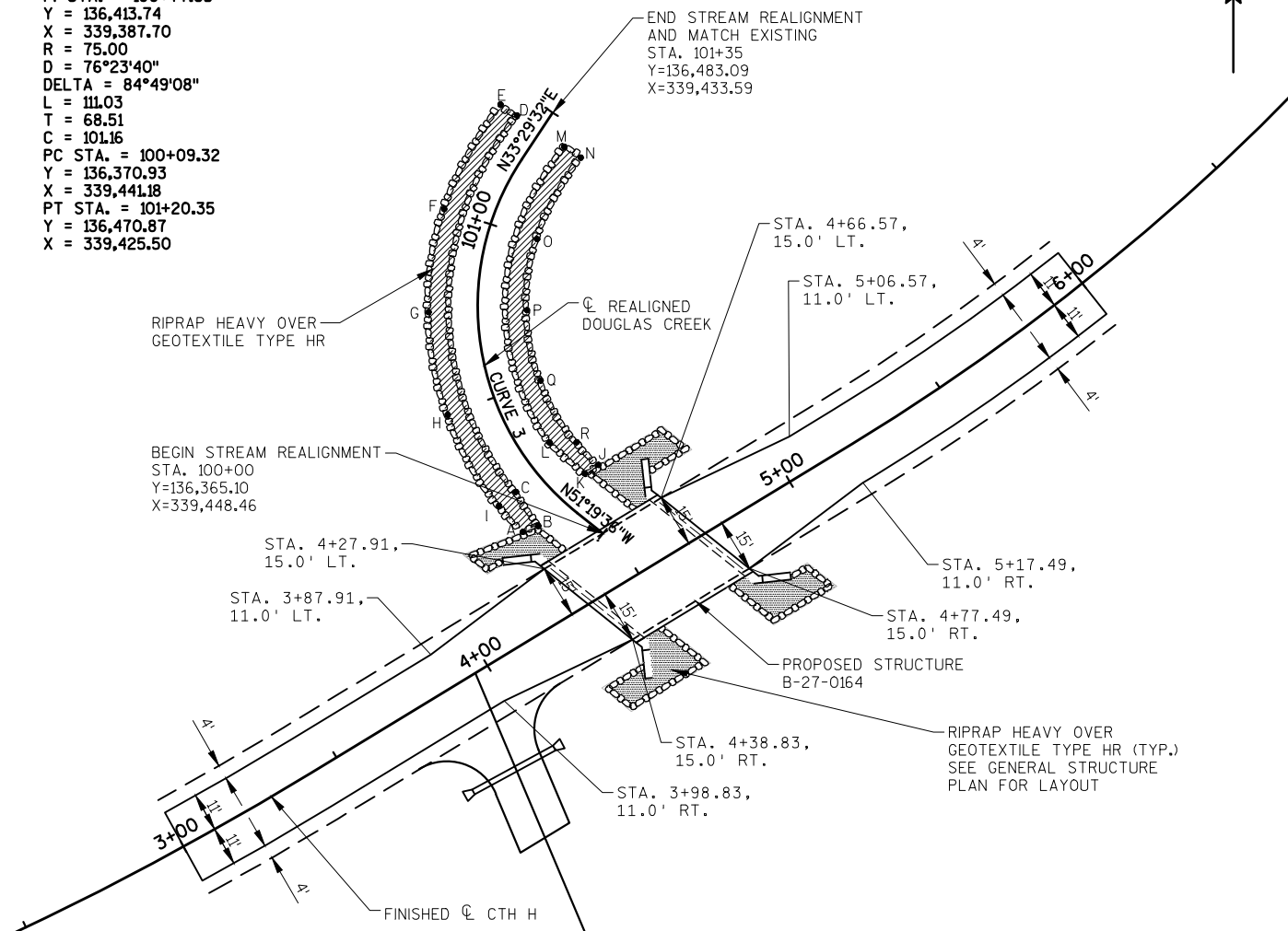


LIMITS OF ASPHALTIC SURFACE

 \times RADIUS = 15' $W_1 = 16'$
 $W_2 = 46.5'$

CURVE 3

PI STA. = 100+77.83
 Y = 136,413.74
 X = 339,387.70
 R = 75.00
 D = 76°23'40"
 DELTA = 84°49'08"
 L = 111.03
 T = 68.51
 C = 101.16
 PC STA. = 100+09.32
 Y = 136,370.93
 X = 339,441.18
 PT STA. = 101+20.35
 Y = 136,470.87
 X = 339,425.50

**RIPRAP LAYOUT DETAIL**

CATEGORY 0010 RIPRAP HEAVY OVER
 GEOTEXTILE TYPE HR (TYP.)

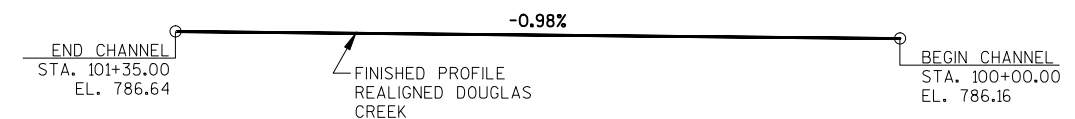
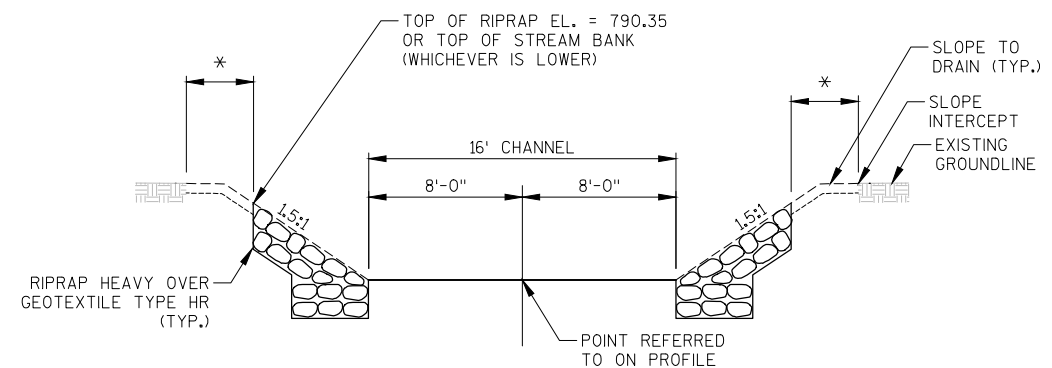


CATEGORY 0020 RIPRAP HEAVY OVER
 GEOTEXTILE TYPE HR (TYP.)

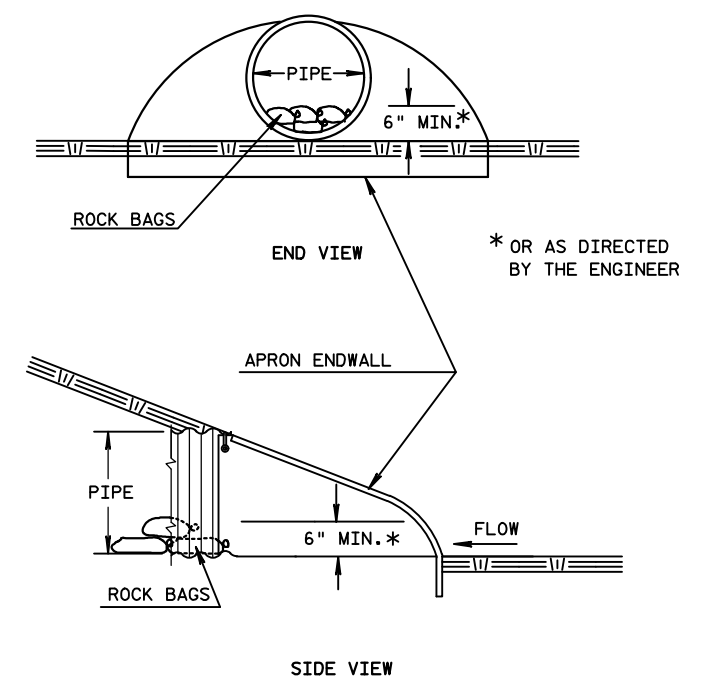
NOTE: SEE STRUCTURE CONSTRUCTION
 DETAIL SHEET FOR CHANNEL REALIGNMENT
 LAYOUT

RIPRAP HEAVY LAYOUT

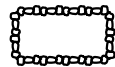





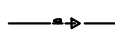
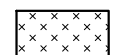
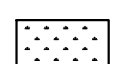

| POINT | STATION | OFFSET | POINT | STATION | OFFSET |
|-------|---------|-----------|-------|---------|-----------|
| A | 100+18 | 18.0' LT. | J | 100+13 | 18.0' RT. |
| B | 100+15 | 10.0' LT. | K | 100+15 | 10.0' RT. |
| C | 100+25 | 8.0' LT. | L | 100+30 | 8.0' RT. |
| D | 101+30 | 8.0' LT. | M | 101+30 | 8.0' RT. |
| E | 101+30 | 13.6' LT. | N | 101+30 | 13.6' RT. |
| F | 101+00 | 13.8' LT. | O | 101+00 | 13.8' RT. |
| G | 100+75 | 13.9' LT. | P | 100+75 | 13.9' RT. |
| H | 100+50 | 14.0' LT. | Q | 100+50 | 14.0' RT. |
| I | 100+25 | 14.2' LT. | R | 100+25 | 14.2' RT. |

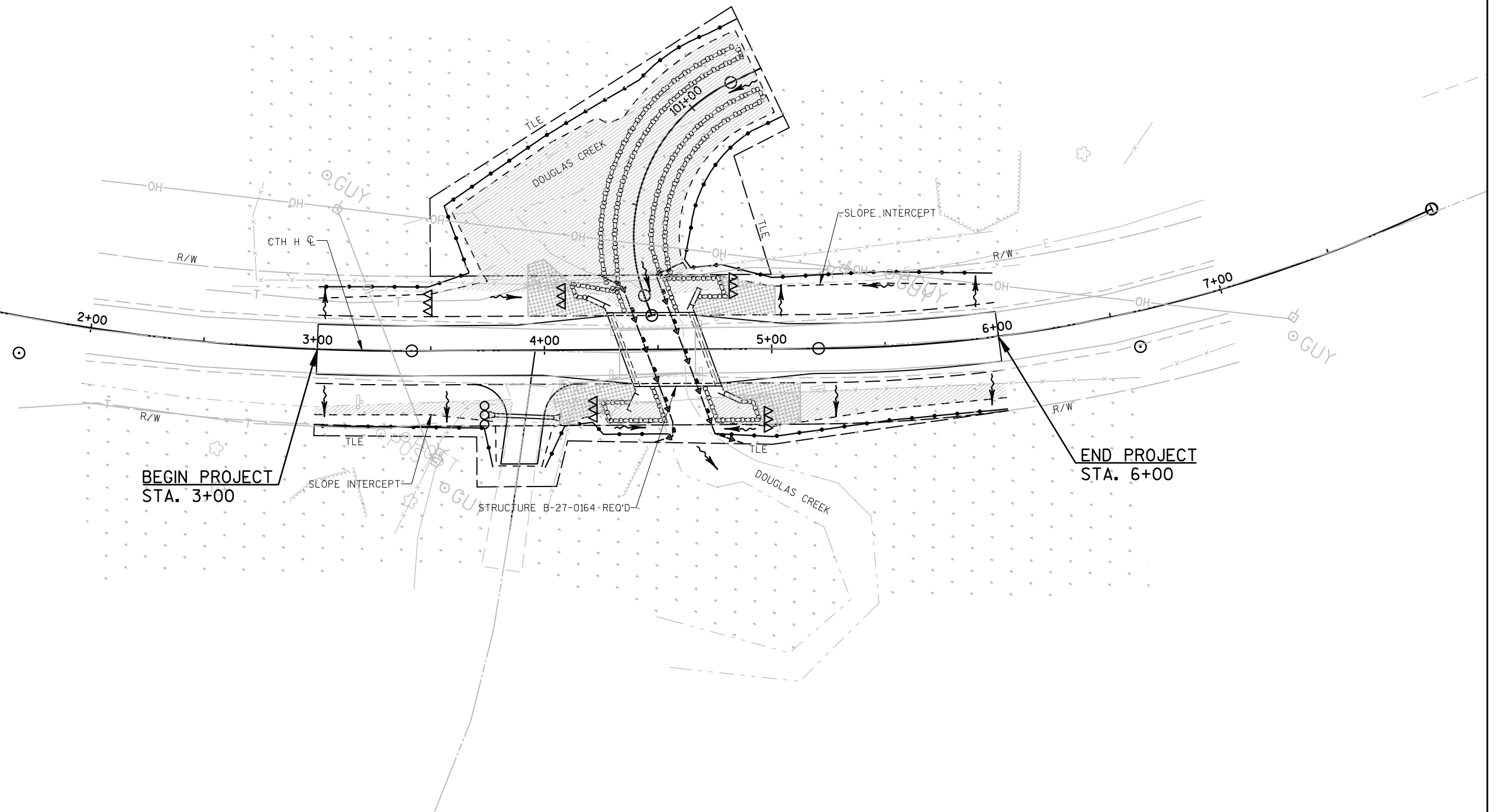
PAVEMENT/RIPRAP HEAVY LAYOUT DETAILS**CHANNEL REALIGNMENT - PROFILE GRADE LINE**

*LIMITS OF SEEDING MIXTURE NO. 60, FERTILIZER TYPE B
 AND MULCHING
 (SEEDING MIXTURE NO. 60 APPLIED AT 3 LBS/1000 SF)

TYPICAL CHANNEL REALIGNMENT SECTION**CULVERT PIPE CHECK**

LEGEND

| | |
|---|---|
|  | RIPRAP HEAVY OVER GEOTEXTILE TYPE HR |
|  | DIRECTION OF FLOW |
|  | WETLAND BOUNDARY |
|  | TEMPORARY DITCH CHECK |
|  | CULVERT PIPE CHECKS |
|  | SILT FENCE |
|  | TURBIDITY BARRIER |
|  | EROSION MAT CLASS I TYPE B |
|  | WETLANDS |
|  | PERMITTED WETLAND IMPACTS |

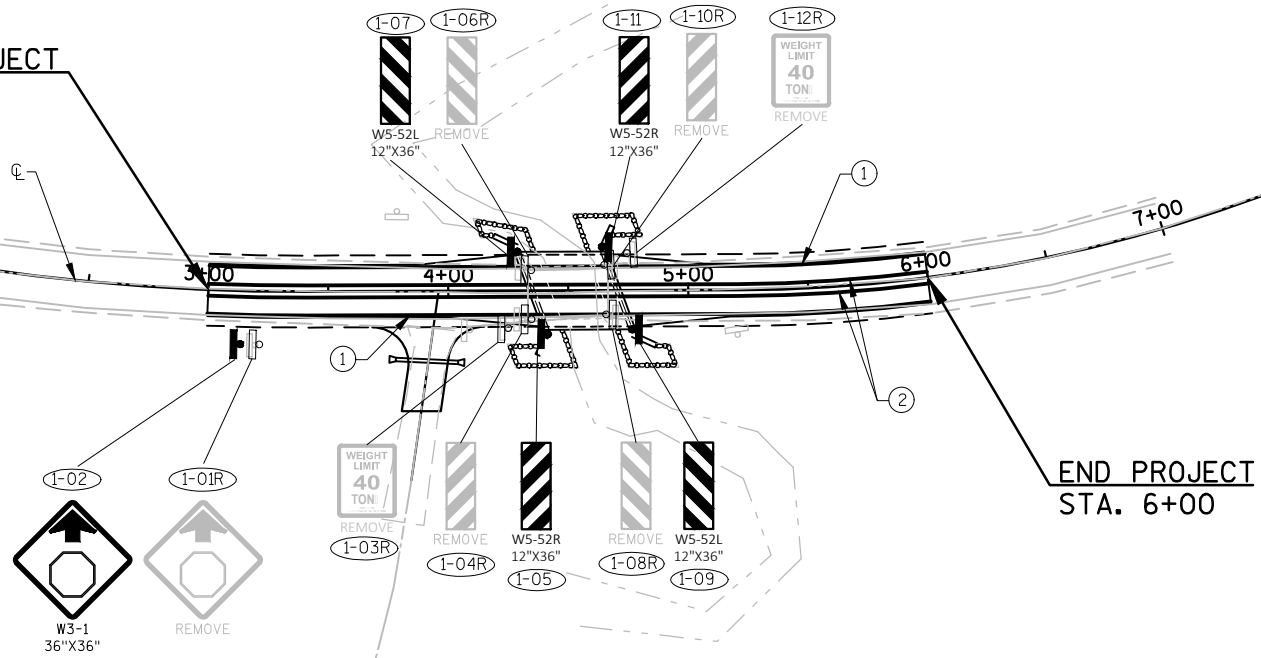


LEGEND

- ① - MARKING LINE EPOXY 4-INCH (SOLID, WHITE)
② - MARKING LINE EPOXY 4-INCH (SOLID, YELLOW)
[P] [P] - EXISTING SIGN MOUNTED ON POST(S)
[P] [P] - PROPOSED SIGN MOUNTED ON POST(S)
(XXX) - DENOTES SIGN NUMBER
ESTR - EXISTING SIGN TO REMAIN

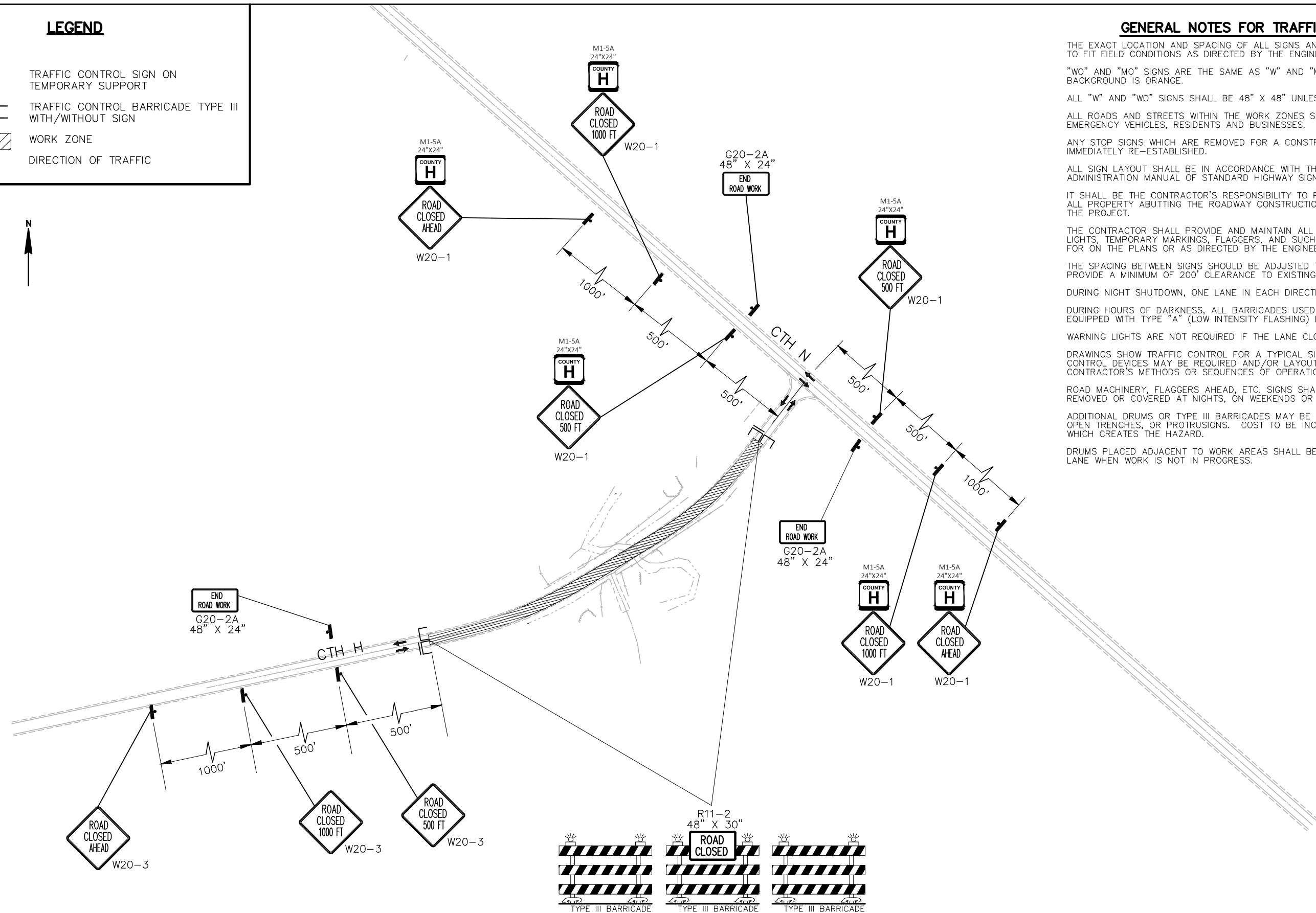
BEGIN PROJECT
STA. 3+00

CTH H CL



LEGEND

- 1 TRAFFIC CONTROL SIGN ON TEMPORARY SUPPORT
- IC/C TRAFFIC CONTROL BARRICADE TYPE III WITH/WITHOUT SIGN
- WORK ZONE
- DIRECTION OF TRAFFIC

**GENERAL NOTES FOR TRAFFIC CONTROL**

THE EXACT LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS, EXCEPT THE BACKGROUND IS ORANGE.

ALL "W" AND "WO" SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED.

ALL ROADS AND STREETS WITHIN THE WORK ZONES SHALL BE KEPT ACCESSIBLE FOR EMERGENCY VEHICLES, RESIDENTS AND BUSINESSES.

ANY STOP SIGNS WHICH ARE REMOVED FOR A CONSTRUCTION OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED.

ALL SIGN LAYOUT SHALL BE IN ACCORDANCE WITH THE FEDERAL HIGHWAY ADMINISTRATION MANUAL OF STANDARD HIGHWAY SIGNS.

IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO PROVIDE AND MAINTAIN ACCESS TO ALL PROPERTY ABUTTING THE ROADWAY CONSTRUCTION WORK THROUGHOUT THE LIFE OF THE PROJECT.

THE CONTRACTOR SHALL PROVIDE AND MAINTAIN ALL NECESSARY BARRICADES, SIGNS, LIGHTS, TEMPORARY MARKINGS, FLAGGERS, AND SUCH OTHER SAFETY DEVICES AS CALLED FOR ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200' CLEARANCE TO EXISTING SIGNS.

DURING NIGHT SHUTDOWN, ONE LANE IN EACH DIRECTION MUST REMAIN OPEN.

DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" (LOW INTENSITY FLASHING) LIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

DRAWINGS SHOW TRAFFIC CONTROL FOR A TYPICAL SITUATION. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED DEPENDING ON CONTRACTOR'S METHODS OR SEQUENCES OF OPERATION.

ROAD MACHINERY, FLAGGERS AHEAD, ETC. SIGNS SHALL BE USED AS NEEDED AND SHALL BE REMOVED OR COVERED AT NIGHTS, ON WEEKENDS OR WHEN THE ACTIVITY DOES NOT EXIST.

ADDITIONAL DRUMS OR TYPE III BARRICADES MAY BE REQUIRED ADJACENT TO DROP-OFFS, OPEN TRENCHES, OR PROTRUSIONS. COST TO BE INCLUDED WITH OPERATION WHICH CREATES THE HAZARD.

DRUMS PLACED ADJACENT TO WORK AREAS SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

CURVE #1

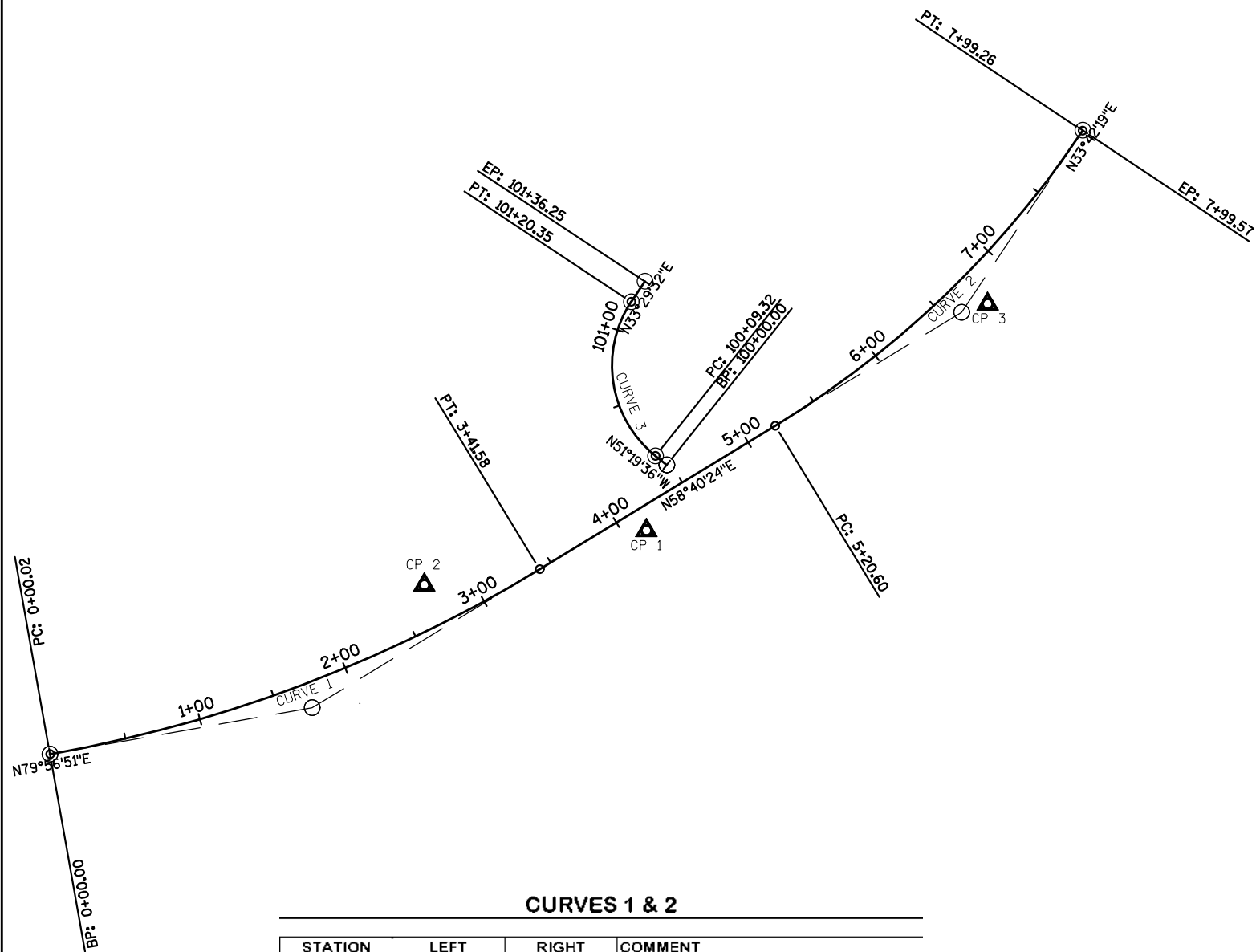
PI STA. = 1+72.79
Y = 136,207.57
X = 339,218.37
R = 919.87
D = 6°13'43"
DELTA = 21°16'27"
L = 341.55
T = 172.77
C = 339.60
PC STA. = 0+00.02
Y = 136,177.41
X = 339,048.25
PT STA. = 3+41.58
Y = 136,297.39
X = 339,365.95

CURVE #2

PI STA. = 6+62.17
Y = 136,464.08
X = 339,639.81
R = 639.46
D = 8°57'36"
DELTA = 24°58'05"
L = 278.66
T = 141.58
C = 276.46
PC STA. = 5+20.60
Y = 136,390.47
X = 339,518.87
PT STA. = 7+99.26
Y = 136,581.85
X = 339,718.37

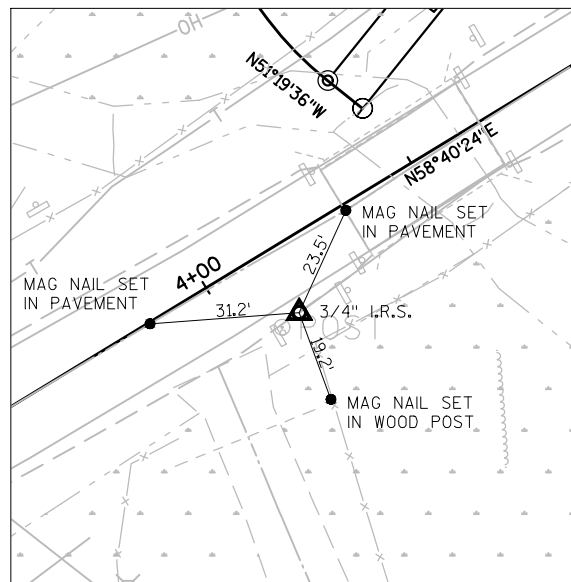
CURVE #3

PI STA. = 100+77.83
Y = 136,413.74
X = 339,387.70
R = 75.00
D = 76°23'40"
DELTA = 84°49'08"
L = 111.03
T = 68.51
C = 101.16
PC STA. = 100+09.32
Y = 136,370.93
X = 339,441.18
PT STA. = 101+20.35
Y = 136,470.87
X = 339,425.50

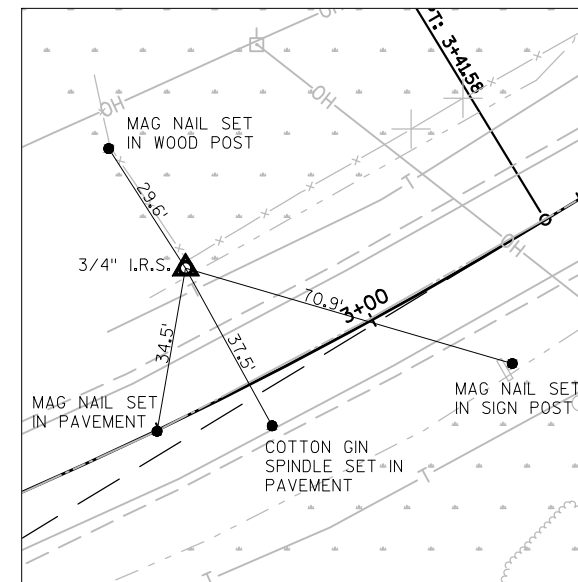


CURVES 1 & 2

| STATION | LEFT | RIGHT | COMMENT |
|---------|-----------|-----------|---------------------------|
| 3+00.00 | 5.75% <-- | 2.29% <-- | MATCH EXISTING |
| 3+41.58 | 4.16% <-- | 2.29% <-- | PT STATION |
| 3+50.00 | 3.84% <-- | 2.29% <-- | |
| 3+98.21 | 2.00% <-- | 2.00% <-- | |
| 4+00.00 | 2.00% <-- | 2.00% <-- | |
| 4+33.17 | 2.00% <-- | 2.00% <-- | BEGIN STRUCTURE B-27-0164 |
| 4+50.00 | 2.00% <-- | 2.00% <-- | |
| 4+72.03 | 2.00% <-- | 2.00% <-- | END STRUCTURE B-27-0164 |
| 5+00.00 | 3.35% <-- | 2.00% <-- | |
| 5+20.60 | 3.87% <-- | 2.00% <-- | P.C. STATION |
| 5+48.42 | 5.69% <-- | 2.00% <-- | |
| 5+50.00 | 5.69% <-- | 2.00% <-- | |
| 5+95.28 | 5.69% <-- | 2.00% <-- | |
| 6+00.00 | 5.69% <-- | 1.77% <-- | MATCH EXISTING |



TIES TO CP 1
STATION 4+13.83, 14.5' RT.
Y=136,322.54
X=339,435.23



TIES TO CP 2
STATION 2+70.15, 27.7' LT.
Y=136,287.34
X=339,291.04

CTH H

| STATION | Y | X | REMARKS |
|---------|------------|------------|---------------|
| 0+00.00 | 136,177.41 | 339,048.23 | |
| 0+00.02 | 136,177.41 | 339,048.25 | PC STATION |
| 0+50.00 | 136,187.47 | 339,097.20 | |
| 1+00.00 | 136,200.17 | 339,145.56 | |
| 1+50.00 | 136,215.49 | 339,193.15 | |
| 2+00.00 | 136,233.36 | 339,239.84 | |
| 2+50.00 | 136,253.75 | 339,285.48 | |
| 3+00.00 | 136,276.59 | 339,329.96 | BEGIN PROJECT |
| 3+41.00 | 136,297.39 | 339,218.37 | PT STATION |
| 3+50.00 | 136,301.77 | 339,373.14 | |
| 4+00.00 | 136,327.77 | 339,415.85 | |
| 4+33.37 | 136,345.12 | 339,444.36 | END OF DECK |
| 4+50.00 | 136,353.76 | 339,458.57 | |
| 4+72.03 | 136,365.22 | 339,477.38 | END OF DECK |
| 5+00.00 | 136,379.76 | 339,501.28 | |
| 5+20.60 | 136,390.47 | 339,518.87 | PC STATION |
| 5+50.00 | 136,406.33 | 339,543.63 | |
| 6+00.00 | 136,435.85 | 339,583.96 | END PROJECT |
| 6+50.00 | 136,468.43 | 339,621.87 | |
| 7+00.00 | 136,503.88 | 339,657.12 | |
| 7+50.00 | 136,541.97 | 339,689.49 | |
| 7+99.26 | 136,581.85 | 339,718.37 | PT STATION |
| 7+99.57 | 136,582.11 | 339,718.54 | |

DOUGLAS CREEK REALIGNMENT

| STATION | Y | X | REMARKS |
|-----------|------------|------------|--------------------|
| 100+00.00 | 136,365.10 | 339,448.46 | BEGIN CONSTRUCTION |
| 100+09.32 | 136,370.93 | 339,441.18 | PC STATION |
| 100+50.00 | 136,403.52 | 339,417.68 | |
| 101+00.00 | 136,452.59 | 339,416.70 | |
| 101+20.35 | 136,470.87 | 339,425.50 | PT STATION |
| 101+35.00 | 136,483.09 | 339,433.59 | END CONSTRUCTION |

Estimate Of Quantities

| 7322-00-70 | | | | | |
|------------|------------|---|------|------------|------------|
| Line | Item | Item Description | Unit | Total | Qty |
| 0002 | 201.0105 | Clearing | STA | 1.000 | 1.000 |
| 0004 | 201.0205 | Grubbing | STA | 1.000 | 1.000 |
| 0006 | 203.0100 | Removing Small Pipe Culverts | EACH | 1.000 | 1.000 |
| 0008 | 203.0600.S | Removing Old Structure Over Waterway With Minimal Debris (station) 01. 4+50 | LS | 1.000 | 1.000 |
| 0010 | 204.0110 | Removing Asphaltic Surface | SY | 630.000 | 630.000 |
| 0012 | 205.0100 | Excavation Common | CY | 540.000 | 540.000 |
| 0014 | 206.1000 | Excavation for Structures Bridges (structure) 01. B-27-0164 | LS | 1.000 | 1.000 |
| 0016 | 208.0100 | Borrow | CY | 475.000 | 475.000 |
| 0018 | 210.1500 | Backfill Structure Type A | TON | 290.000 | 290.000 |
| 0020 | 213.0100 | Finishing Roadway (project) 01. 7322-00-70 | EACH | 1.000 | 1.000 |
| 0022 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 90.000 | 90.000 |
| 0024 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 445.000 | 445.000 |
| 0026 | 455.0605 | Tack Coat | GAL | 45.000 | 45.000 |
| 0028 | 465.0105 | Asphaltic Surface | TON | 140.000 | 140.000 |
| 0030 | 502.0100 | Concrete Masonry Bridges | CY | 151.000 | 151.000 |
| 0032 | 502.3200 | Protective Surface Treatment | SY | 160.000 | 160.000 |
| 0034 | 505.0400 | Bar Steel Reinforcement HS Structures | LB | 5,040.000 | 5,040.000 |
| 0036 | 505.0600 | Bar Steel Reinforcement HS Coated Structures | LB | 17,600.000 | 17,600.000 |
| 0038 | 513.4061 | Railing Tubular Type M (structure) 01. B-27-0164 | LF | 81.000 | 81.000 |
| 0040 | 516.0500 | Rubberized Membrane Waterproofing | SY | 14.000 | 14.000 |
| 0042 | 520.1018 | Apron Endwalls for Culvert Pipe 18-Inch | EACH | 2.000 | 2.000 |
| 0044 | 520.3518 | Culvert Pipe Class III-B 18-Inch | LF | 26.000 | 26.000 |
| 0046 | 550.2104 | Piling CIP Concrete 10 3/4 X 0.25-Inch | LF | 990.000 | 990.000 |
| 0048 | 606.0300 | Riprap Heavy | CY | 385.000 | 385.000 |
| 0050 | 612.0406 | Pipe Underdrain Wrapped 6-Inch | LF | 180.000 | 180.000 |
| 0052 | 618.0100 | Maintenance And Repair of Haul Roads (project) 01. 7322-00-70 | EACH | 1.000 | 1.000 |
| 0054 | 619.1000 | Mobilization | EACH | 1.000 | 1.000 |
| 0056 | 624.0100 | Water | MGAL | 9.000 | 9.000 |
| 0058 | 625.0500 | Salvaged Topsoil **P** | SY | 1,000.000 | 1,000.000 |
| 0060 | 627.0200 | Mulching **P** | SY | 1,800.000 | 1,800.000 |
| 0062 | 628.1504 | Silt Fence | LF | 950.000 | 950.000 |
| 0064 | 628.1520 | Silt Fence Maintenance | LF | 1,900.000 | 1,900.000 |
| 0066 | 628.1905 | Mobilizations Erosion Control | EACH | 5.000 | 5.000 |
| 0068 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 3.000 | 3.000 |
| 0070 | 628.2004 | Erosion Mat Class I Type B | SY | 230.000 | 230.000 |
| 0072 | 628.6005 | Turbidity Barriers | SY | 220.000 | 220.000 |
| 0074 | 628.7504 | Temporary Ditch Checks | LF | 110.000 | 110.000 |

Estimate Of Quantities

7322-00-70

| Line | Item | Item Description | Unit | Total | Qty |
|------|----------|--|------|-----------|-----------|
| 0076 | 628.7555 | Culvert Pipe Checks | EACH | 4.000 | 4.000 |
| 0078 | 629.0210 | Fertilizer Type B **P** | CWT | 1.200 | 1.200 |
| 0080 | 630.0160 | Seeding Mixture No. 60 **P** | LB | 35.000 | 35.000 |
| 0082 | 634.0612 | Posts Wood 4x6-Inch X 12-FT | EACH | 4.000 | 4.000 |
| 0084 | 634.0616 | Posts Wood 4x6-Inch X 16-FT | EACH | 1.000 | 1.000 |
| 0086 | 637.2230 | Signs Type II Reflective F | SF | 21.000 | 21.000 |
| 0088 | 638.2602 | Removing Signs Type II | EACH | 7.000 | 7.000 |
| 0090 | 638.3000 | Removing Small Sign Supports | EACH | 7.000 | 7.000 |
| 0092 | 642.5001 | Field Office Type B | EACH | 1.000 | 1.000 |
| 0094 | 643.0420 | Traffic Control Barricades Type III | DAY | 402.000 | 402.000 |
| 0096 | 643.0900 | Traffic Control Signs | DAY | 1,273.000 | 1,273.000 |
| 0098 | 643.5000 | Traffic Control | EACH | 1.000 | 1.000 |
| 0100 | 645.0111 | Geotextile Type DF Schedule A | SY | 100.000 | 100.000 |
| 0102 | 645.0120 | Geotextile Type HR | SY | 705.000 | 705.000 |
| 0104 | 646.1020 | Marking Line Epoxy 4-Inch | LF | 1,200.000 | 1,200.000 |
| 0106 | 650.4500 | Construction Staking Subgrade | LF | 265.000 | 265.000 |
| 0108 | 650.5000 | Construction Staking Base | LF | 265.000 | 265.000 |
| 0110 | 650.6500 | Construction Staking Structure Layout (structure) 01. B-27-0164 | LS | 1.000 | 1.000 |
| 0112 | 650.9910 | Construction Staking Supplemental Control (project) 01. 7322-00-70 | LS | 1.000 | 1.000 |
| 0114 | 650.9920 | Construction Staking Slope Stakes | LF | 265.000 | 265.000 |
| 0116 | 690.0150 | Sawing Asphalt | LF | 44.000 | 44.000 |
| 0118 | 715.0502 | Incentive Strength Concrete Structures | DOL | 906.000 | 906.000 |
| 0120 | ASP.1T0A | On-the-Job Training Apprentice at \$5.00/HR | HRS | 1,200.000 | 1,200.000 |
| 0122 | ASP.1T0G | On-the-Job Training Graduate at \$5.00/HR | HRS | 300.000 | 300.000 |

| ALL BID ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED | | | | | | | | | | | | | | | | |
|--|----------------|----------------|----------------|------------------------------|------------------|--------------|------|----------------------|------------------|----------------|------------------|----------------------------|----------|-----|----------|--|
| CLEARING & GRUBBING | | | | REMOVING SMALL PIPE CULVERTS | | | | BASE AGGREGATE DENSE | | | | REMOVING ASPHALTIC SURFACE | | | | |
| | | 201.0105 | 201.0205 | | | 203.0100 | | | 305.0110 | 305.0120 | | | | | 204.0110 | |
| STATION - STATION | LOCATION | CLEARING (STA) | GRUBBING (STA) | STATION | LOCATION | TYPE | EACH | STATION - STATION | LOCATION | 3/4-INCH (TON) | 1 1/4-INCH (TON) | STATION - STATION | LOCATION | SY | | |
| 4+00 - 5+00 | CTH H, LT & RT | 1 | 1 | 3+96 | CTH H, RT (P.E.) | 18"X31' CPCP | 1 | 3+00 - 4+33 | CTH H, LT & RT | 29 | 220 | 3+00 - 4+33 | CTH H | 325 | | |
| | | | | | | | | 4+72 - 6+00 | CTH H, LT & RT | 27 | 210 | 4+72 - 6+00 | CTH H | 305 | | |
| | | | | | | | | 3+96 | CTH H, RT (P.E.) | 26 | -- | | | | | |
| | | | | | | | | -- | UNDISTRIBUTED | 8 | 15 | | | | | |
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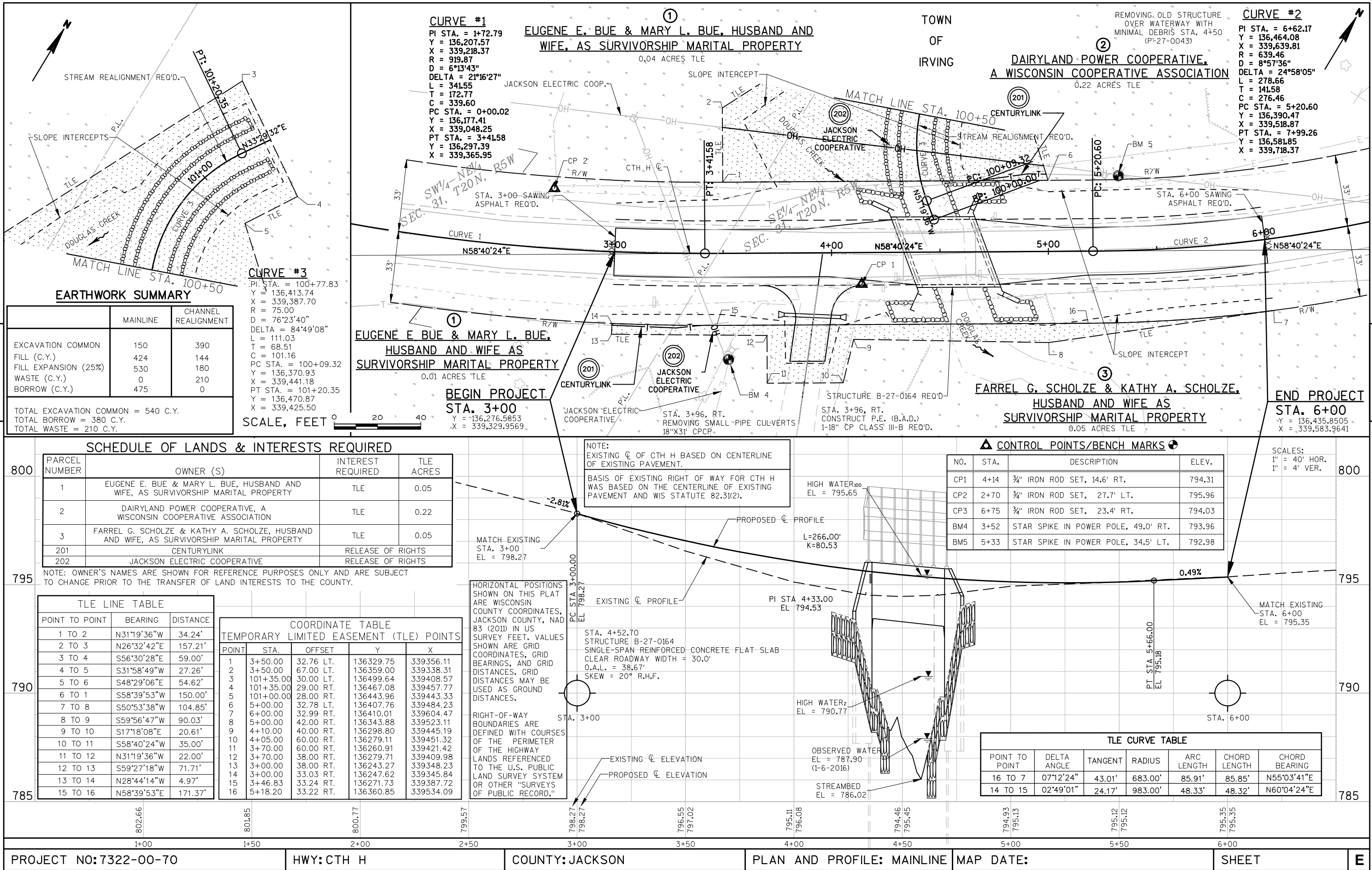
EARTHWORK SUMMARY

| Division | From/To Station | Location | Common Excavation (1) (item # 205.0100) | Salvaged/ Unusable Pavement Material (3) | Available Material (4) | Unexpanded Fill | Expanded Fill (5) | Mass Ordinate +/- (6) | Waste | Borrow (item #208.0100) | Comment: |
|---------------------|-----------------|---------------|---|--|------------------------------|--------------------|----------------------|-----------------------------|-------|--------------------------------|------------|
| | | | Cut (2) | | | | Factor 1.25 | | | | |
| 1 | 3+00 - 6+00 | CTH H | 150 | 95 | 55 | 424 | 530 | -475 | 0 | 475 | |
| Division 1 Subtotal | | | 150 | 95 | 55 | 424 | 530 | -475 | | | |
| 2 | 100+00 - 101+35 | DOUGLAS CREEK | 390 | 0 | 390 | 144 | 180 | 210 | 210 | 0 | |
| Division 2 Subtotal | | | 390 | 0 | 390 | 144 | 180 | 210 | | 265 | |
| Grand Total | | | 540 | 95 | 445 | 568 | 710 | -265 | 210 | 475 | See Note 6 |

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
2) Salvaged/Unsuable Pavement Material is included in Cut.
3) Salvaged/Unusable Pavement Material
4) Available Material = Cut - Salvaged/Unusuable Pavement Material
5) The Mass Ordinate + or - Qty calculated for the Stage. Plus quantity indicates an excess of material within the Stage. Minus indicates a shortage of material within the Stage.
6) Waste material from Douglas Creek realignment excavation shall not be used to balance earthwork for CTH H

| ASPHALTIC SURFACE | | | | CULVERT PIPE CLASS III-B 18-INCH & APRON ENDWALLS FOR CULVERT PIPE 18-INCH | | | | RIPRAP HEAVY & GEOTEXTILE TYPE HR | | | | WATER | | |
|-------------------|---------------|--------------------|-------------------------------|---|------------------|----------|-------------|-----------------------------------|--|-------------------------|-------------------------------|-------------------|---------------|----------|
| | | 455.0605 | 465.0105 | | | 520.1018 | 520.3518 | | | *606.0300 | *645.0120 | | | 624.0100 |
| STATION - STATION | LOCATION | TACK COAT (GAL) | ASPHALTIC SURFACE (TON) | | | | CP | | | RIPRAP HEAVY (CY) | GEOTEXTILE TYPE HR (SY) | STATION - STATION | LOCATION | (MGAL) |
| 3+00 - 4+33 | CTH H | 21 | 69 | | | AEW | CLASS III-B | | | 100+13 - 101+30 | DOUGLAS CREEK, RT | 100+13 - 101+30 | CTH H | 4 |
| 4+72 - 6+00 | CTH H | 20 | 67 | | | 18-INCH | 18-INCH | | | 100+15 - 101+30 | DOUGLAS CREEK, LT | | CTH H | 4 |
| — | UNDISTRIBUTED | 4 | 4 | | | (EACH) | (LF) | | | | | | UNDISTRIBUTED | 1 |
| | | | | STATION | LOCATION | | | | | | | | | |
| | | | | 3+96 | CTH H, RT (P.E.) | 2 | 26 | | | | | | | |
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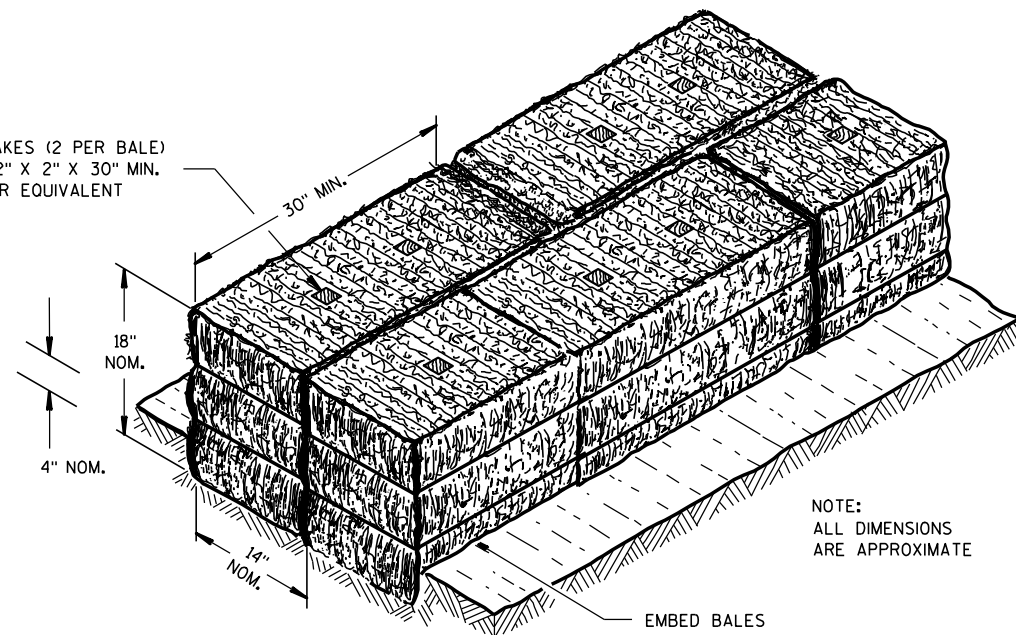
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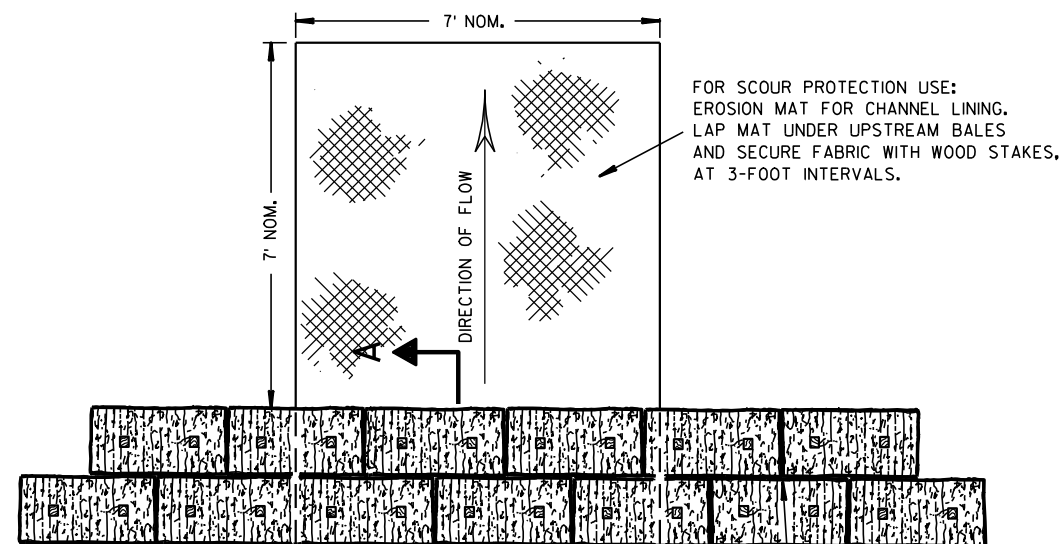
Standard Detail Drawing List

| | |
|-----------|--|
| 08E08-03 | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS |
| 08E09-06 | SILT FENCE |
| 08E11-02 | TURBIDITY BARRIER |
| 08F01-11 | APRON ENDWALLS FOR CULVERT PIPE |
| 12A03-10 | NAME PLATE (STRUCTURES) |
| 14B29-01 | SAFETY EDGE |
| 15C02-06A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-06B | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C04-03 | TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC |
| 15C05-03 | TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS |
| 15C06-09 | SIGNING & MARKING FOR TWO LANE BRIDGES |
| 15C08-17A | LONGITUDINAL MARKING (MAINLINE) |
| 15C12-06 | TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION |
| 15C19-04A | MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY |

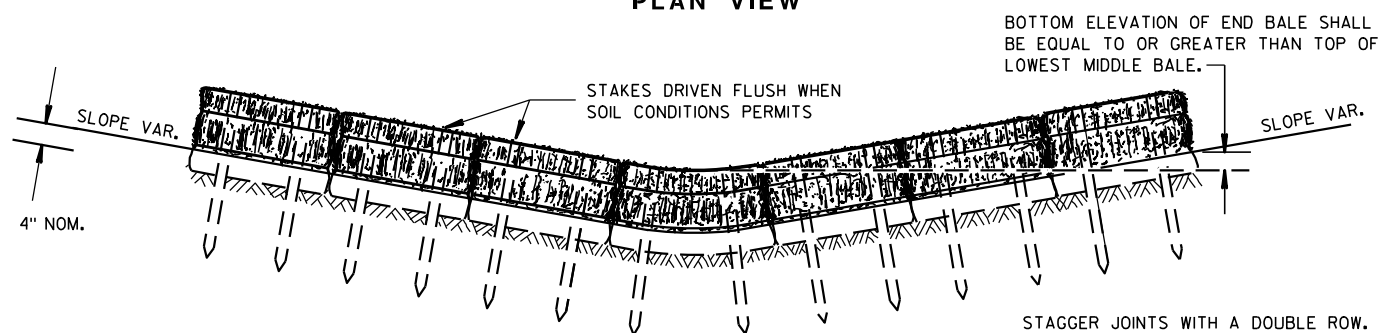
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



SECTION A-A



PLAN VIEW



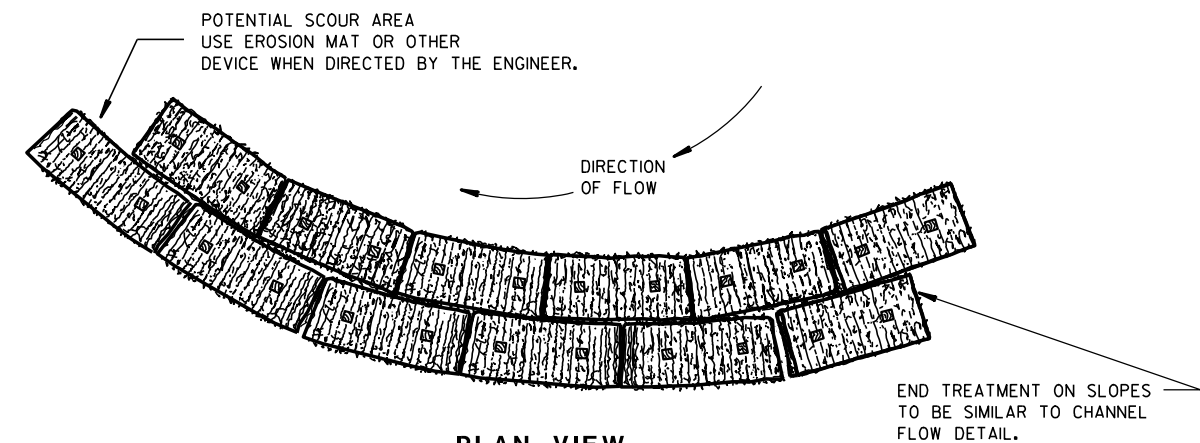
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

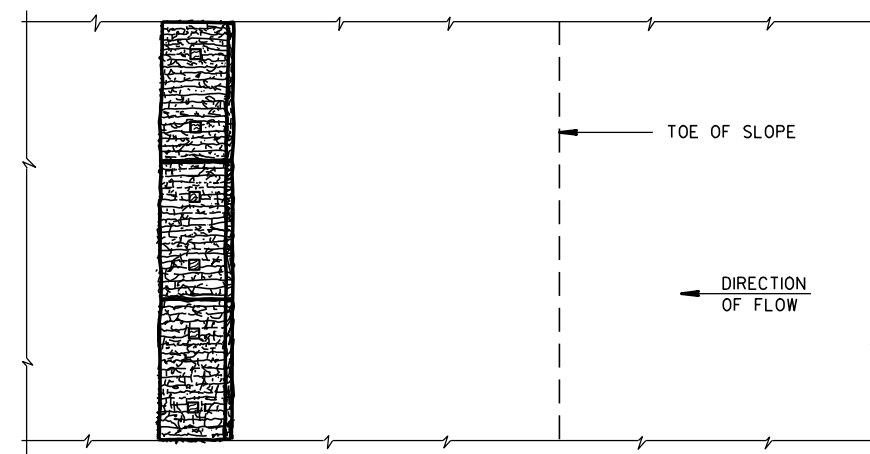
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

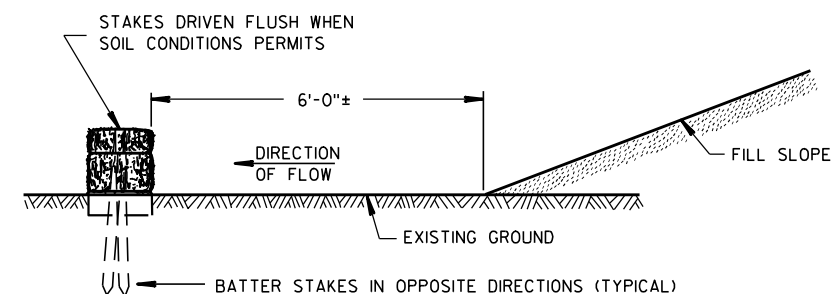


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



| | |
|--|--|
| <p>SILT FENCE</p> | |
| <p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p> | |
| <p>APPROVED 4-29-05 DATE</p> | <p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p> |

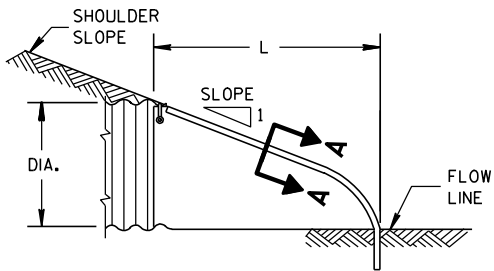
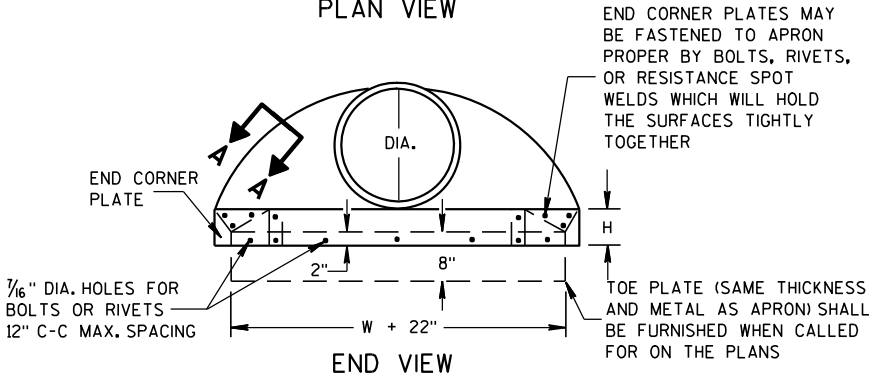
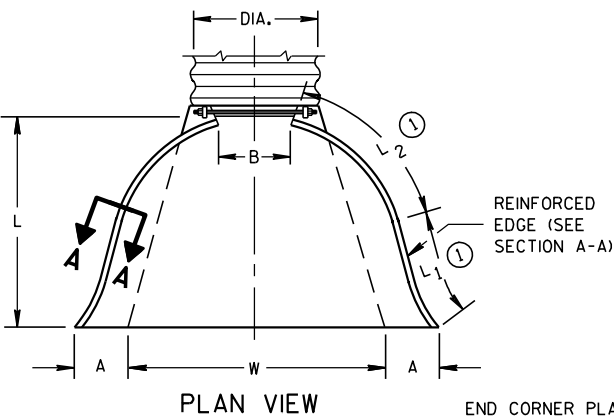


TURBIDITY BARRIER PLACEMENT DETAILS

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

| METAL APRON ENDWALLS | | | | | | | | | | | | |
|----------------------|-------------------------|-------|---------------------|-------------|------------|----------------|---------|---------|------------|------------------|--|-------|
| PIPE DIA. (IN.) | MIN. THICK. (Inches) | | DIMENSIONS (Inches) | | | | | | | APPROX. SLOPE | | BODY |
| | STEEL | ALUM. | A (±1") | B (MAX.) | H (±1") | L (±1 1/2") | L1 ① | L2 ① | W (±2") | | | |
| 12 | .064 | .060 | 6 | 6 | 6 | 21 | 12 | 17 1/2 | 24 | 2 1/2 to 1 | | 1 Pc. |
| 15 | .064 | .060 | 7 | 8 | 6 | 26 | 14 | 21 3/4 | 30 | 2 1/2 to 1 | | 1 Pc. |
| 18 | .064 | .060 | 8 | 10 | 6 | 31 | 15 | 28 1/4 | 36 | 2 1/2 to 1 | | 1 Pc. |
| 21 | .064 | .060 | 9 | 12 | 6 | 36 | 18 | 29 5/8 | 42 | 2 1/2 to 1 | | 1 Pc. |
| 24 | .064 | .075 | 10 | 13 | 6 | 41 | 18 | 37 1/4 | 48 | 2 1/2 to 1 | | 1 Pc. |
| 30 | .079 | .075 | 12 | 16 | 8 | 51 | 18 | 52 1/4 | 60 | 2 1/2 to 1 | | 1 Pc. |
| 36 | .079 | .105 | 14 | 19 | 9 | 60 | 24 | 59 3/4 | 72 | 2 1/2 to 1 | | 2 Pc. |
| 42 | .109 | .105 | 16 | 22 | 11 | 69 | 24 | 75 5/8 | 84 | 2 1/2 to 1 | | 2 Pc. |
| 48 | .109 | .105 | 18 | 27 | 12 | 78 | 24 | 81 | 90 | 2 1/4 to 1 | | 3 Pc. |
| 54 | .109 | .105 | 18 | 30 | 12 | 84 | 30 | 85 1/2 | 102 | 2 1/4 to 1 | | 3 Pc. |
| 60 | .109x | .105x | 18 | 33 | 12 | 87 | — | — | 114 | 2 to 1 | | 3 Pc. |
| 66 | .109x | .105x | 18 | 36 | 12 | 87 | — | — | 120 | 2 to 1 | | 3 Pc. |
| 72 | .109x | .105x | 18 | 39 | 12 | 87 | — | — | 126 | 2 to 1 | | 3 Pc. |
| 78 | .109x | .105x | 18 | 42 | 12 | 87 | — | — | 132 | 1 1/2 to 1 | | 3 Pc. |
| 84 | .109x | .105x | 18 | 45 | 12 | 87 | — | — | 138 | 1 1/2 to 1 | | 3 Pc. |
| 90 | .109x | .105x | 18 | 37 | 12 | 87 | — | — | 144 | 1 1/2 to 1 | | 3 Pc. |
| 96 | .109x | .105x | 18 | 35 | 12 | 87 | — | — | 150 | 1 1/2 to 1 | | 3 Pc. |

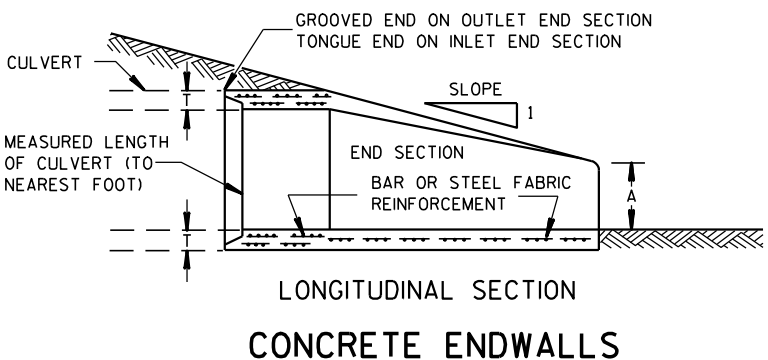
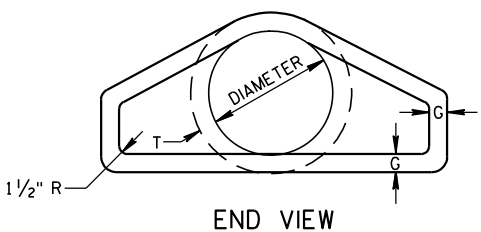
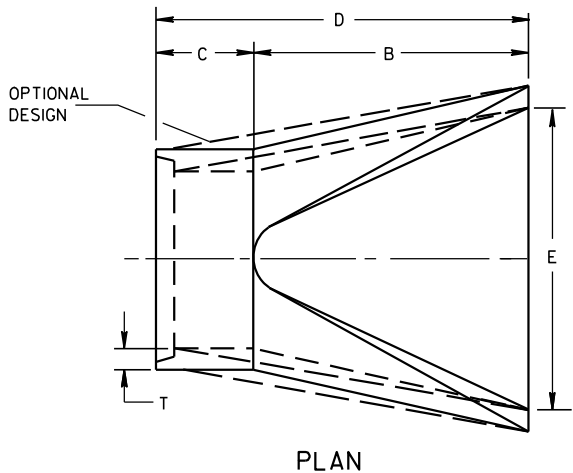
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



SIDE ELEVATION
METAL ENDWALLS

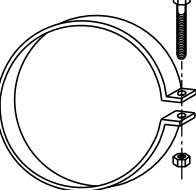
| REINFORCED CONCRETE APRON ENDWALLS | | | | | | | | | | | | |
|------------------------------------|---------------------|--------|--------|-----------|------------|-----|-------|------------------|--|--|--|--|
| PIPE DIA. (IN.) | DIMENSIONS (Inches) | | | | | | | APPROX. SLOPE | | | | |
| | T | A | B | C | D | E | G | | | | | |
| 12 | 2 | 4 | 24 | 48 7/8 | 72 7/8 | 24 | 2 | 3 to 1 | | | | |
| 15 | 2 1/4 | 6 | 27 | 46 | 73 | 30 | 2 1/4 | 3 to 1 | | | | |
| 18 | 2 1/2 | 9 | 27 | 46 | 73 | 36 | 2 1/2 | 3 to 1 | | | | |
| 21 | 2 3/4 | 9 | 36 | 37 1/2 | 73 1/2 | 42 | 2 3/4 | 3 to 1 | | | | |
| 24 | 3 | 9 1/2 | 43 1/2 | 30 | 73 1/2 | 48 | 3 | 3 to 1 | | | | |
| 27 | 3 1/4 | 10 1/2 | 49 1/2 | 24 | 73 1/2 | 54 | 3 1/4 | 3 to 1 | | | | |
| 30 | 3 1/2 | 12 | 54 | 19 3/4 | 73 1/2 | 60 | 3 1/2 | 3 to 1 | | | | |
| 36 | 4 | 15 | 63 | 34 3/4 | 97 3/4 | 72 | 4 | 3 to 1 | | | | |
| 42 | 4 1/2 | 21 | 63 | 35 | 98 | 78 | 4 1/2 | 3 to 1 | | | | |
| 48 | 5 | 24 | 72 | 26 | 98 | 84 | 5 | 3 to 1 | | | | |
| 54 | 5 1/2 | 27 | 65 | 33 1/4-35 | 98 1/4-100 | 90 | 5 1/2 | 2 2/5 to 1 | | | | |
| 60 | 6 | 30-35 | 60 | 39 | 99 | 96 | 5 | 2 to 1 | | | | |
| 66 | 6 1/2 | 24-30 | 72-78 | 21-27 | 99 | 102 | 5 1/2 | 2 to 1 | | | | |
| 72 | 7 | 24-36 | 78 | 21 | 99 | 108 | 6 | 2 to 1 | | | | |
| 78 | 7 1/2 | 24-36 | 78 | 21 | 99 | 114 | 6 1/2 | 2 to 1 | | | | |
| 84 | 8 | 36 | 90 1/2 | 21 | 111 1/2 | 120 | 6 1/2 | 1 1/2 to 1 | | | | |
| 90 | 8 1/2 | 41 | 87 1/2 | 24 | 111 1/2 | 132 | 6 1/2 | 1 1/2 to 1 | | | | |

* MINIMUM
** MAXIMUM

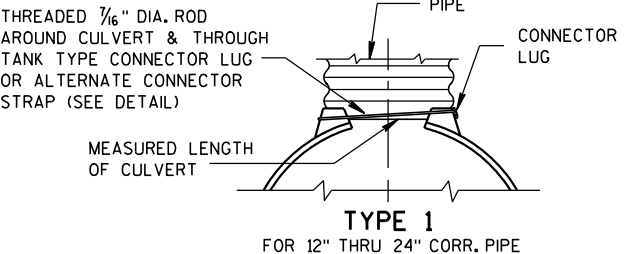


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT

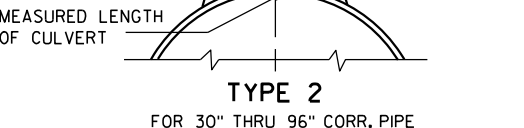


ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP

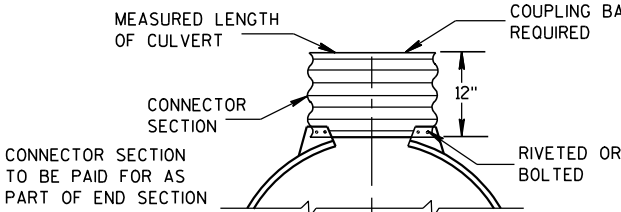


TYPE 1
FOR 12" THRU 24" CORR. PIPE

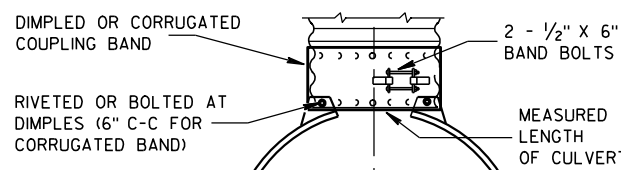
THREADED 3/16" DIA. ROD OVER TOP OF APRON, SIDE LUGS TO BE RIVETED TO APRON



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



TYPE 5
ALTERNATE FOR:

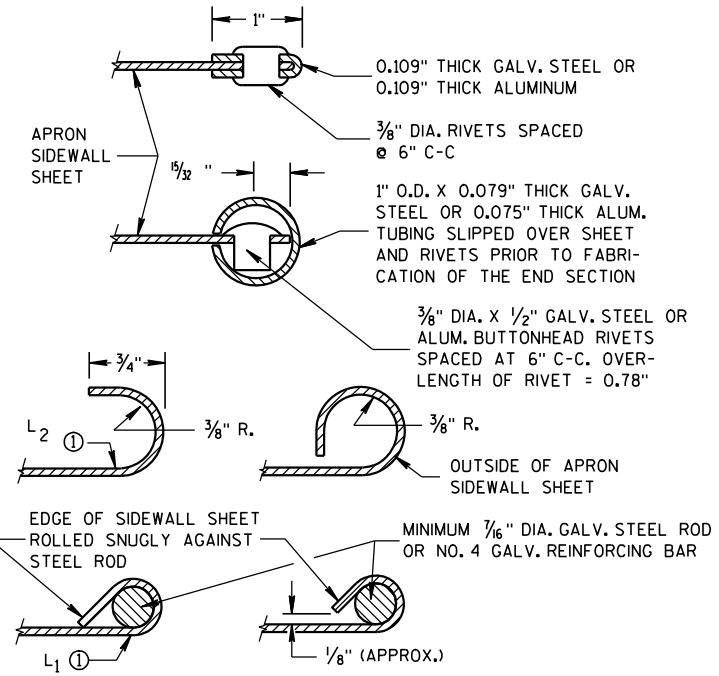
ALL SIZES CORRUGATED CIRCULAR PIPE
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

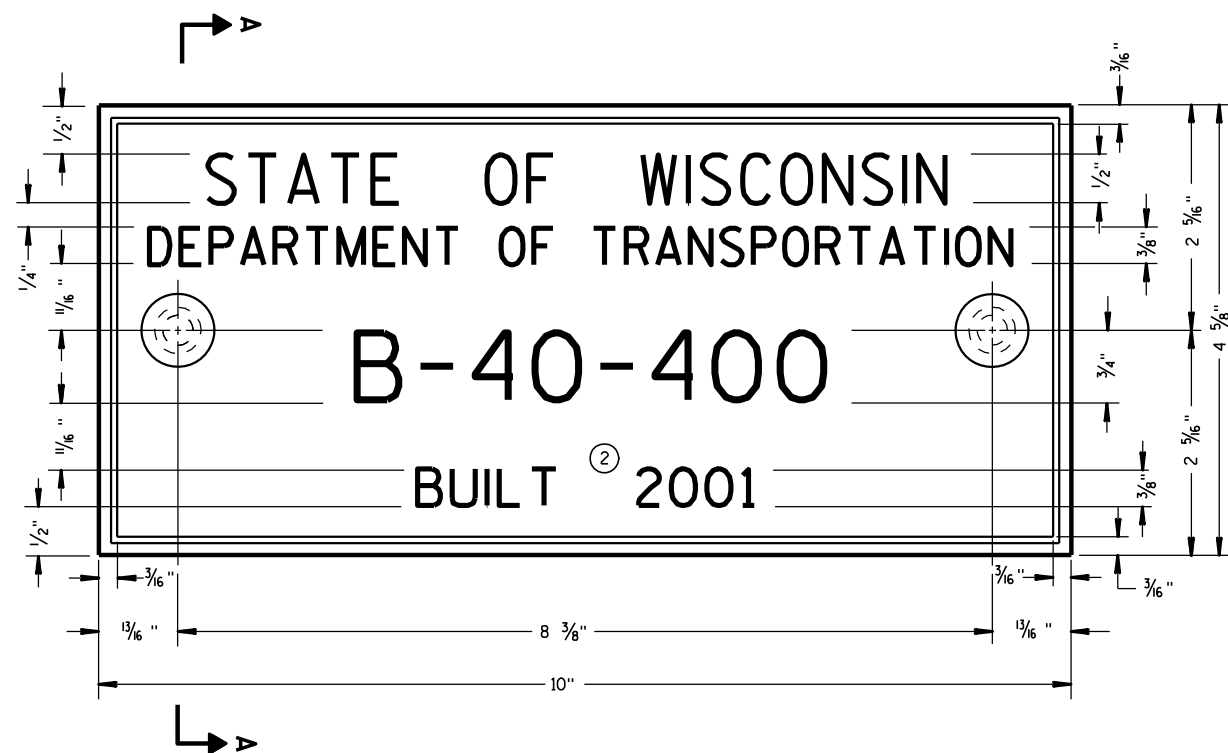
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

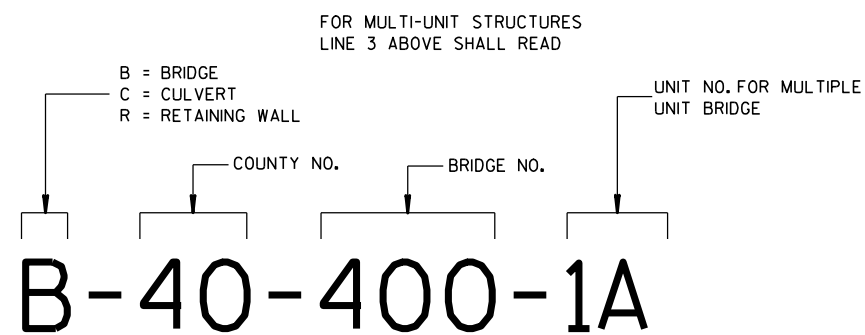
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



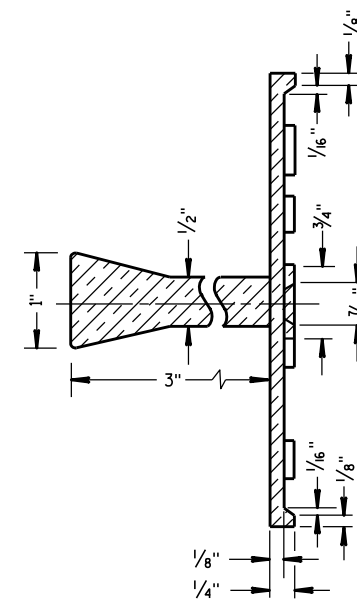
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

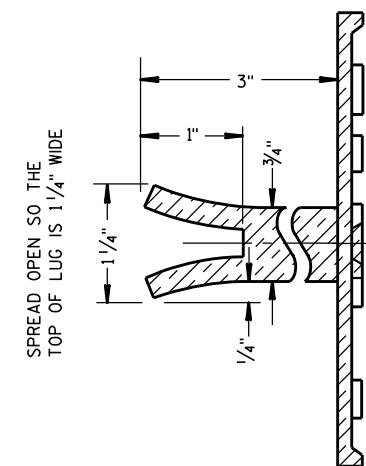
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

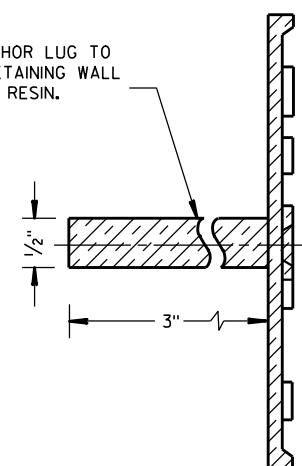


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

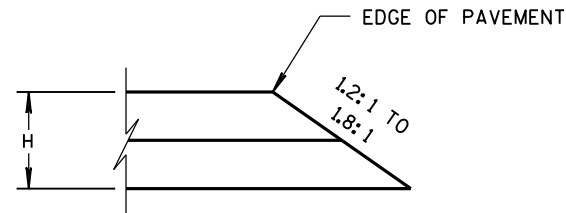
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

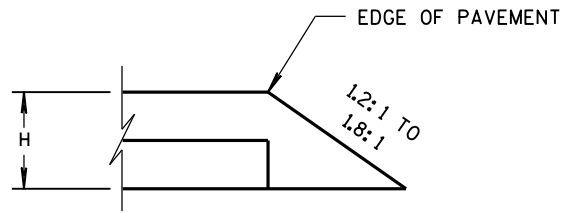
3/26/10
DATE

FHWA

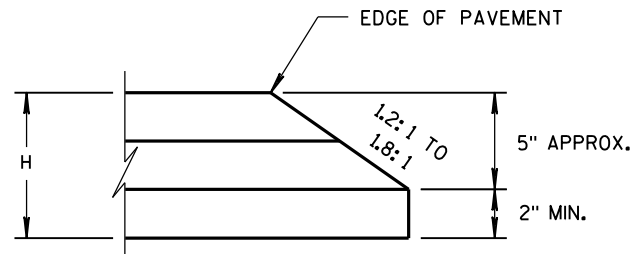
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



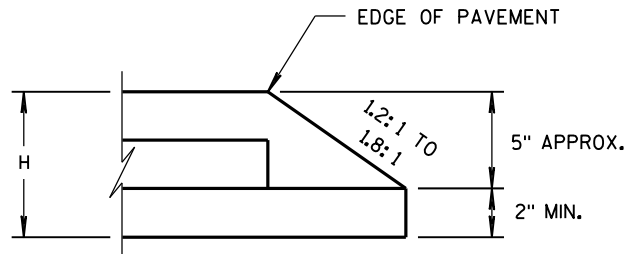
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

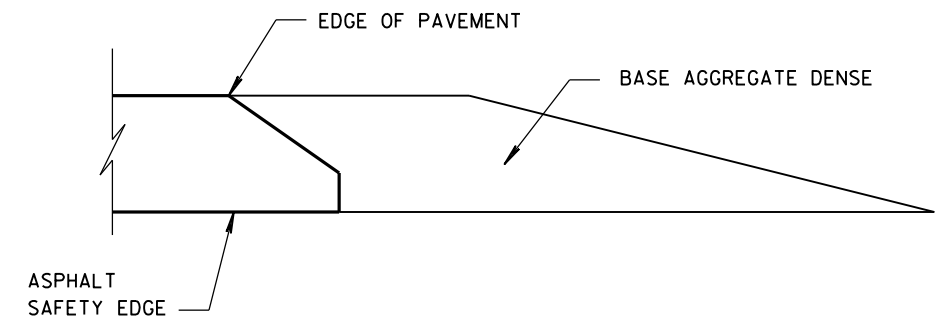


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

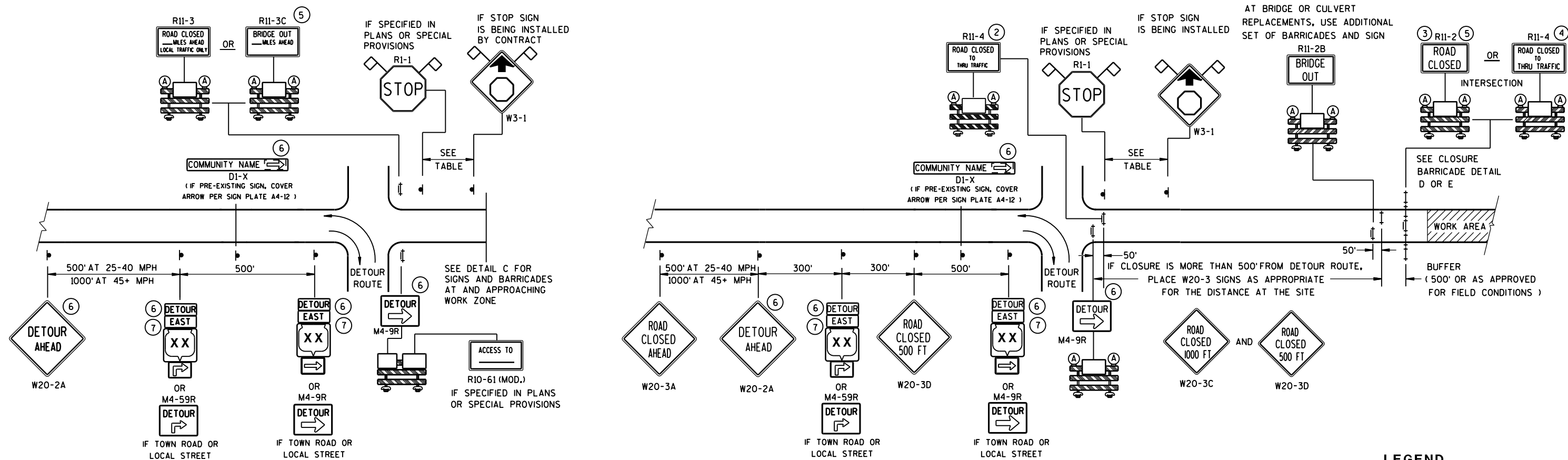
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

11/30/2012
DATE

FHWA

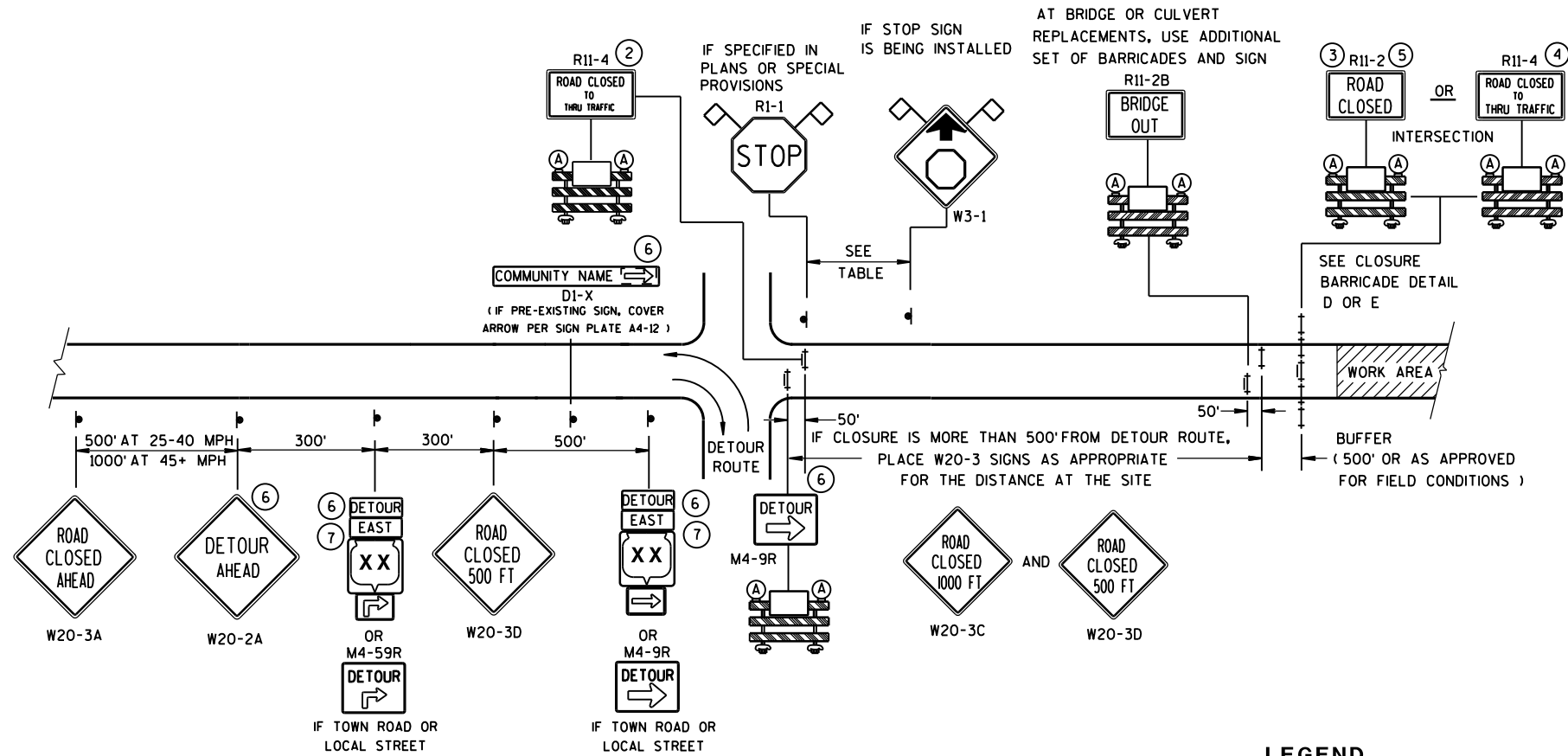
/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



DETAIL A

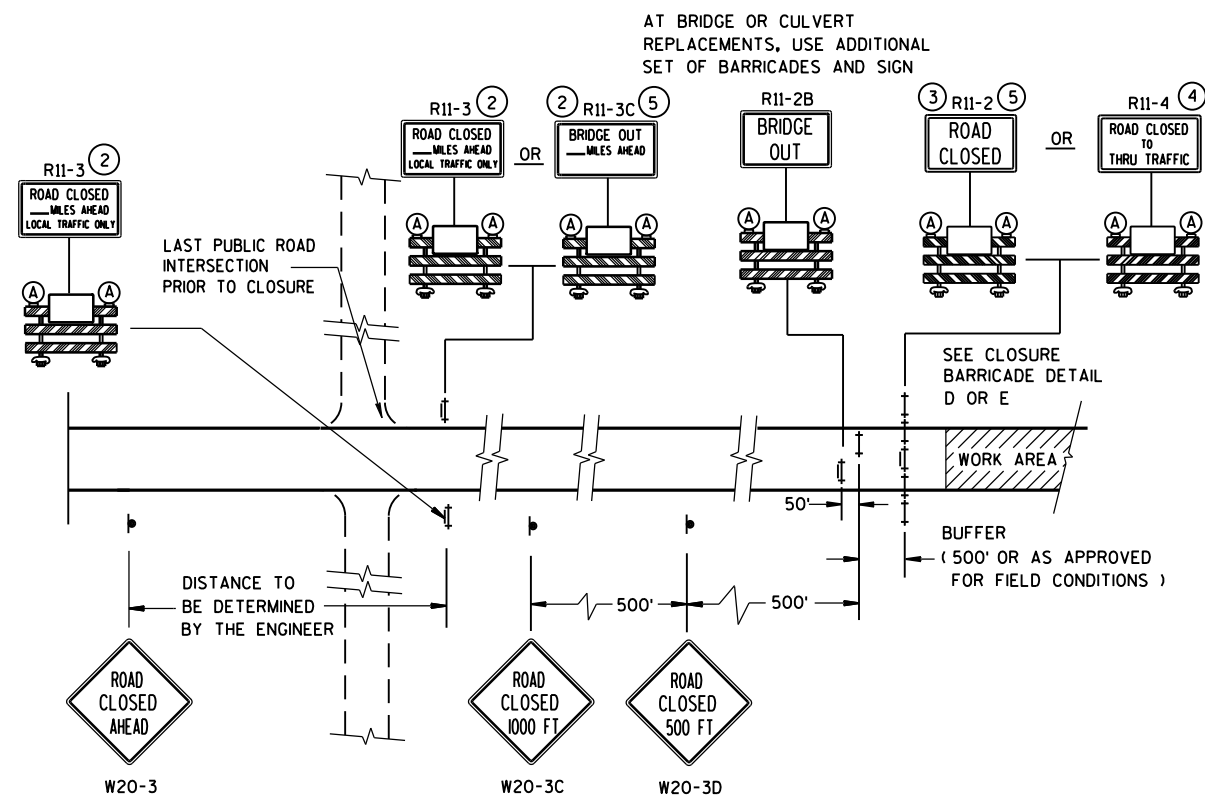
MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR













WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C

MAINLINE CLOSURE, NO POSTED DETOUR

| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------------|---|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

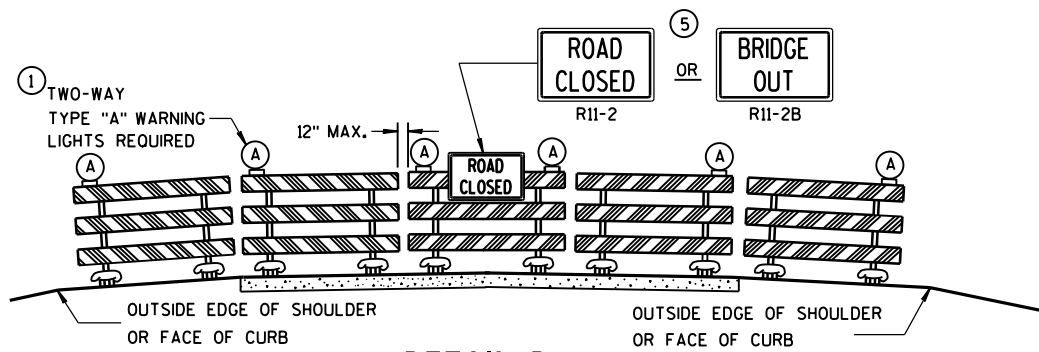
- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8
-  M3-X
-  M1-4
-  M1-5A
-  M1-6
-  M05-1
-  M06-1
- FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

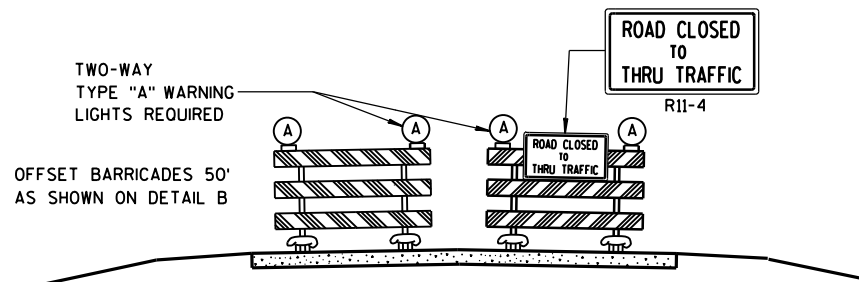
BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

| | |
|------------|-----------------------------|
| Sept. 2015 | /S/ Peter Amakobe Atepe |
| DATE | STATEWIDE WORK ZONE TRAFFIC |
| FHWA | SAFETY ENGINEER |



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

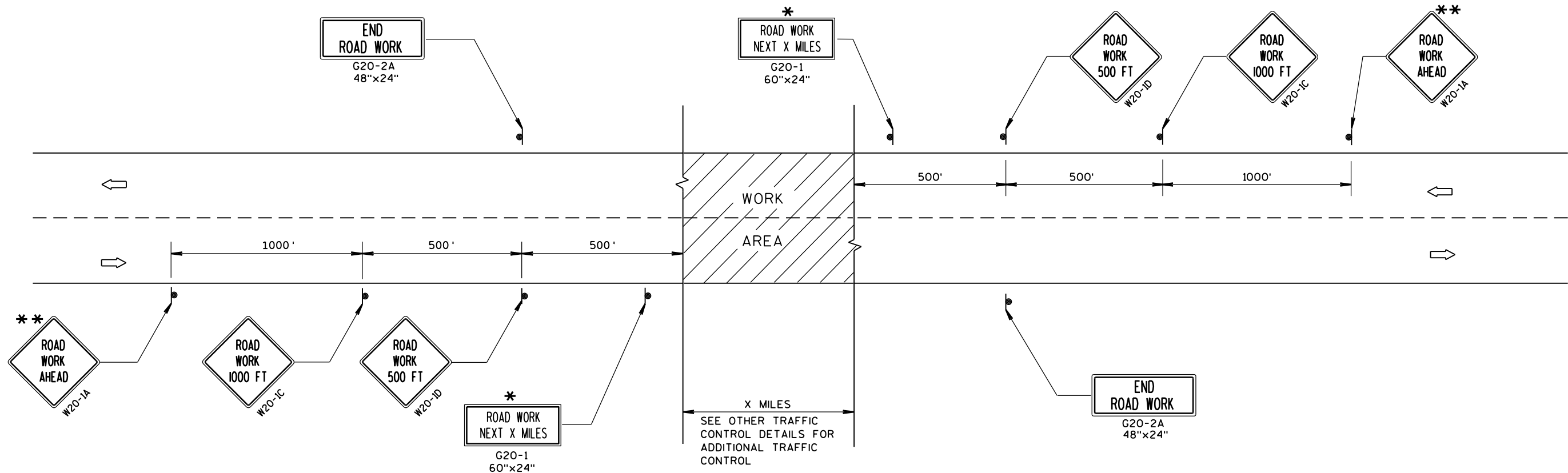
"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

| BARRICADES AND SIGNS FOR MAINLINE CLOSURES | |
|--|---|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| Sept. 2015 DATE | /S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER |
| FHWA | |



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

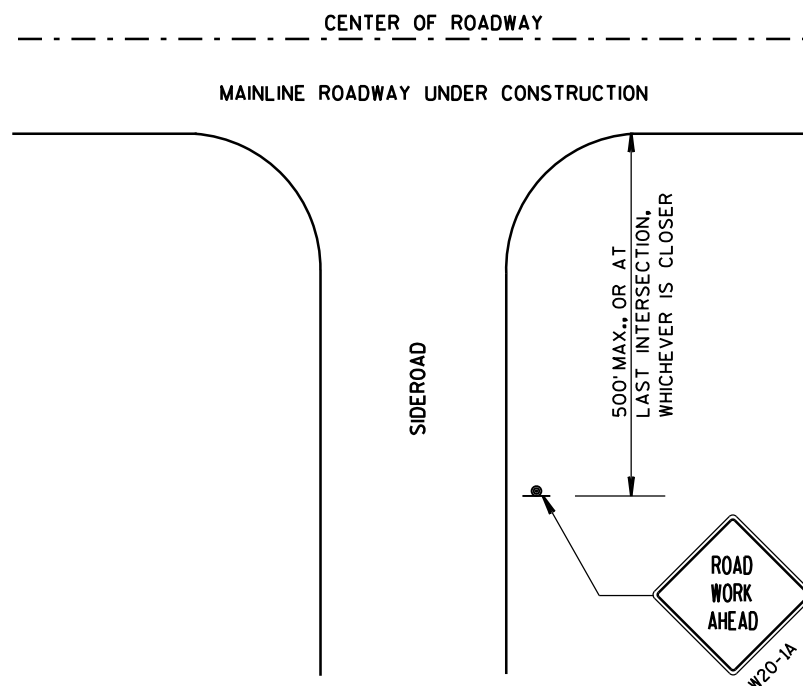
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

** PLACE ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



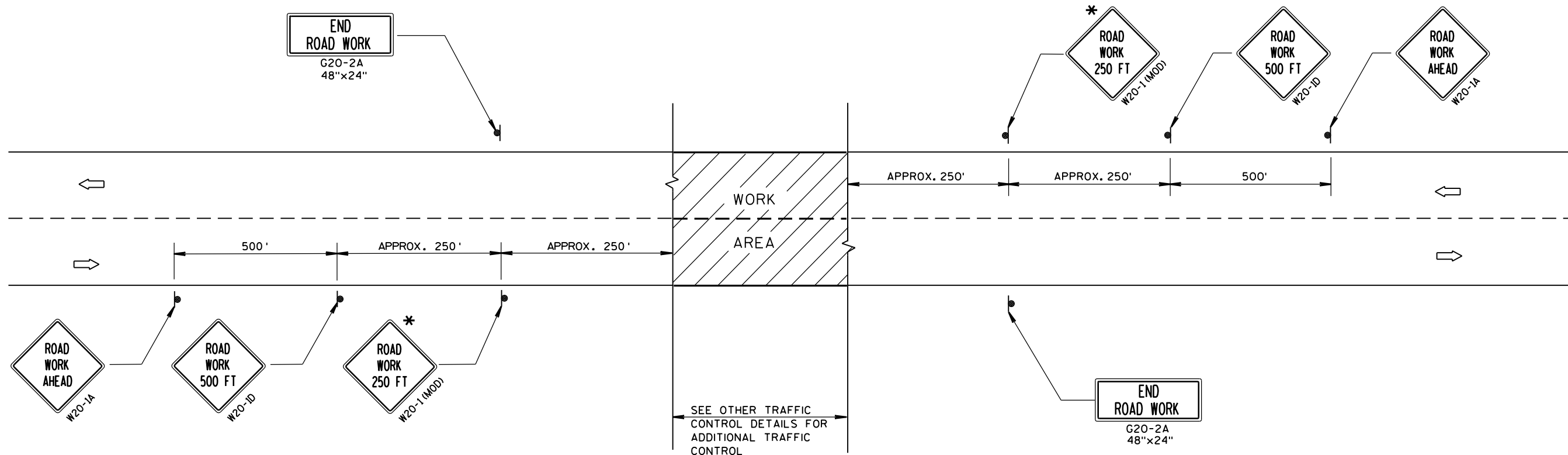
LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 45 M.P.H.
OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

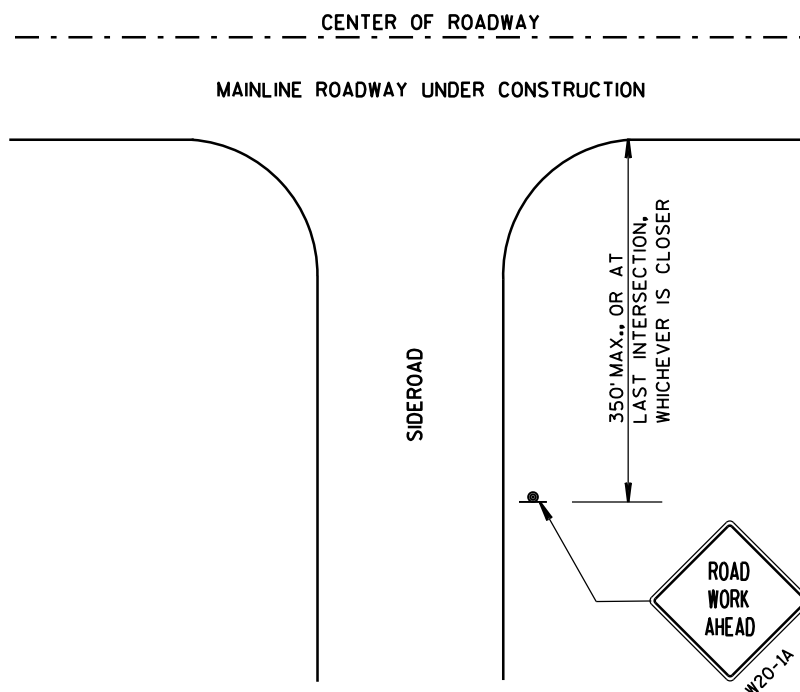
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



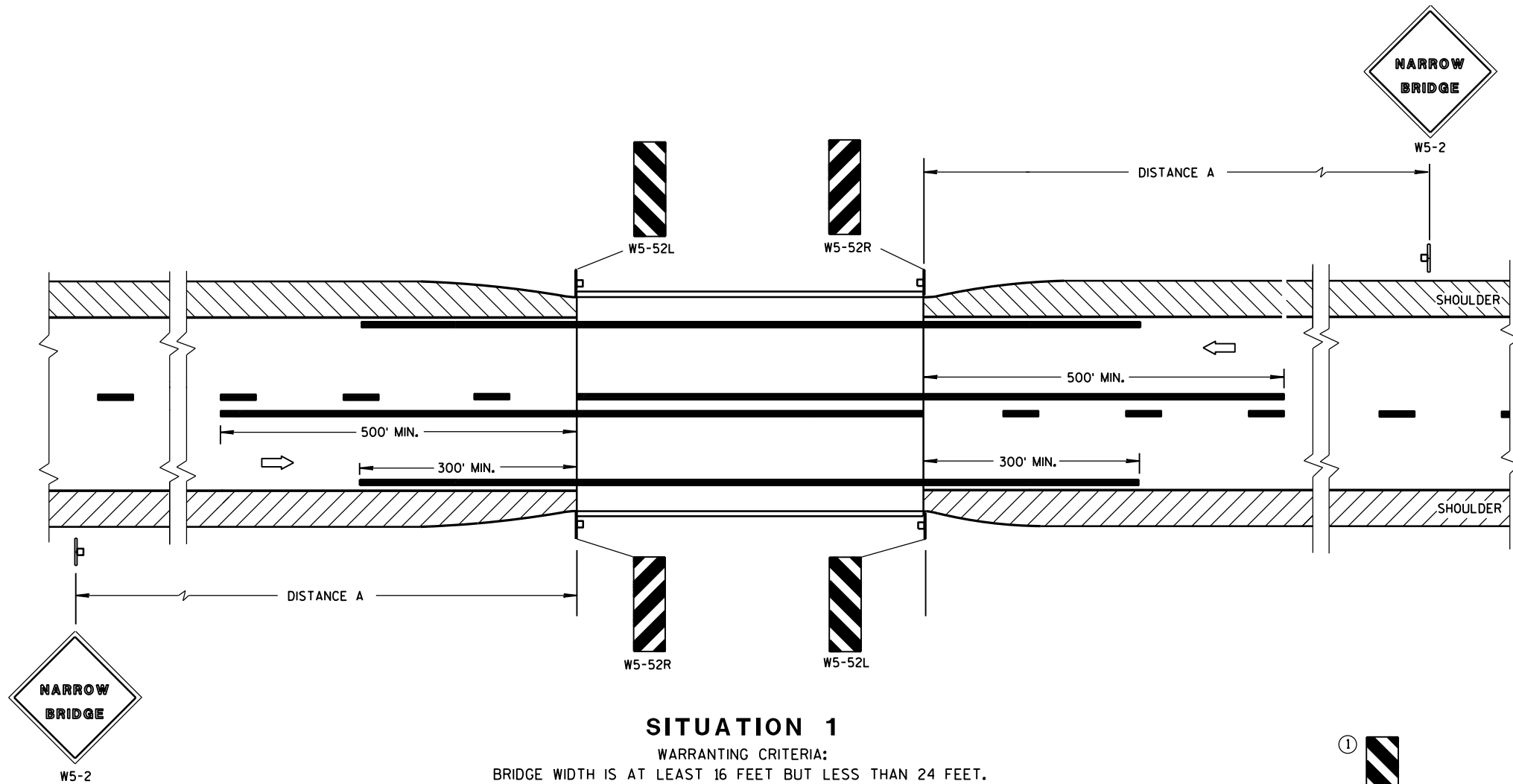
LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 40 M.P.H.
OR LESS TWO-WAY UNDIVIDED
ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2015 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

DISTANCE TABLE

| POSTED OR 85th PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 750' |

GENERAL NOTES

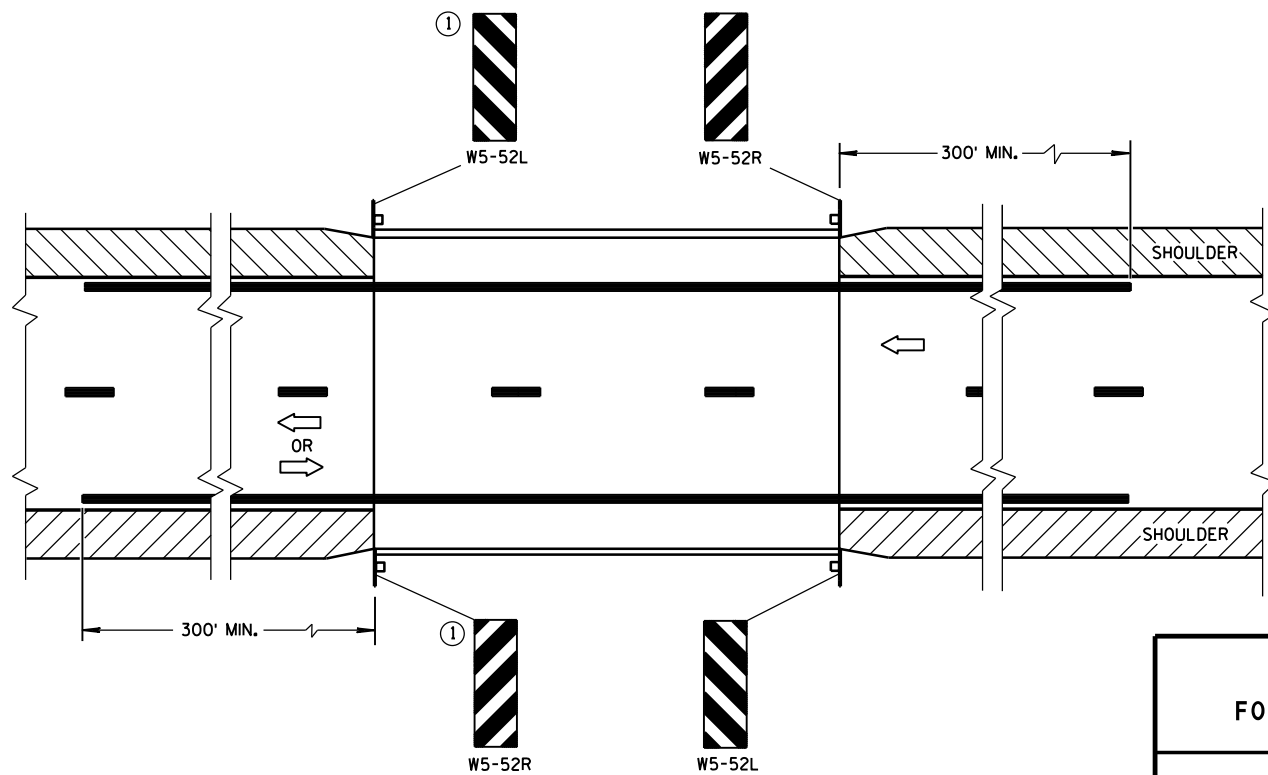
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.

PLACE THE EDGE OF THE W5-52 SIGN IN LINE WITH FACE OF CURB OR PARAPET.

① OMIT ON ONE-WAY TRAVELLED WAYS.

➡ DIRECTION OF TRAFFIC



SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

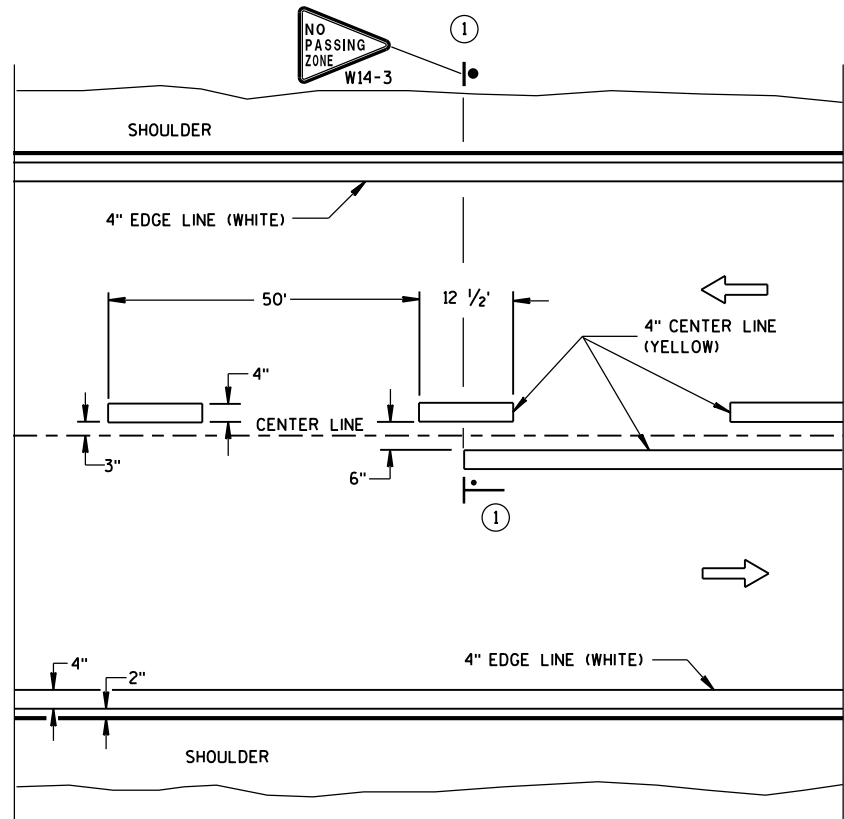
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

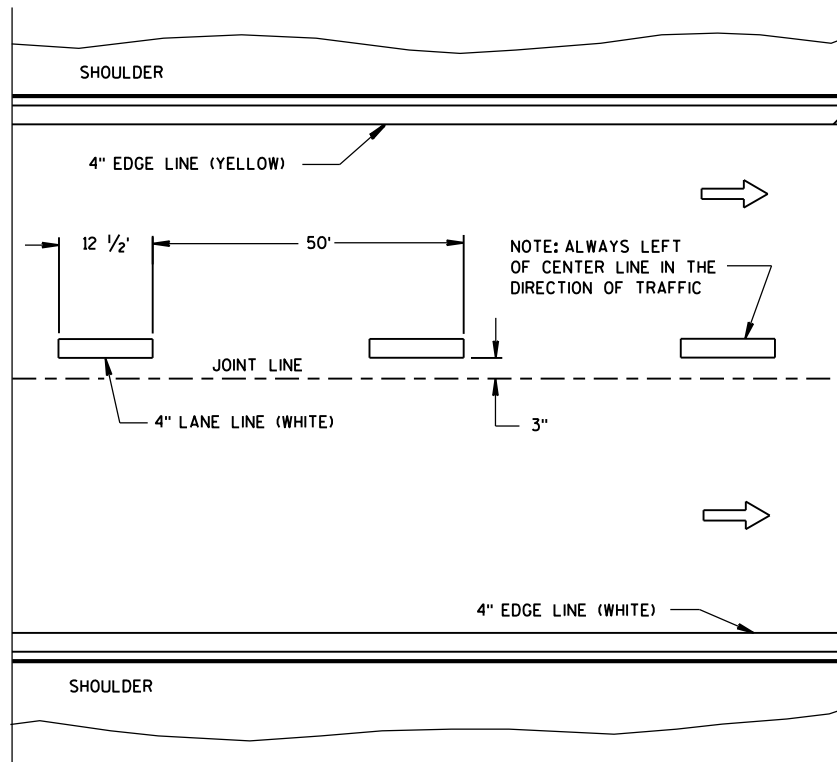
June 2017
DATE

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

FHWA

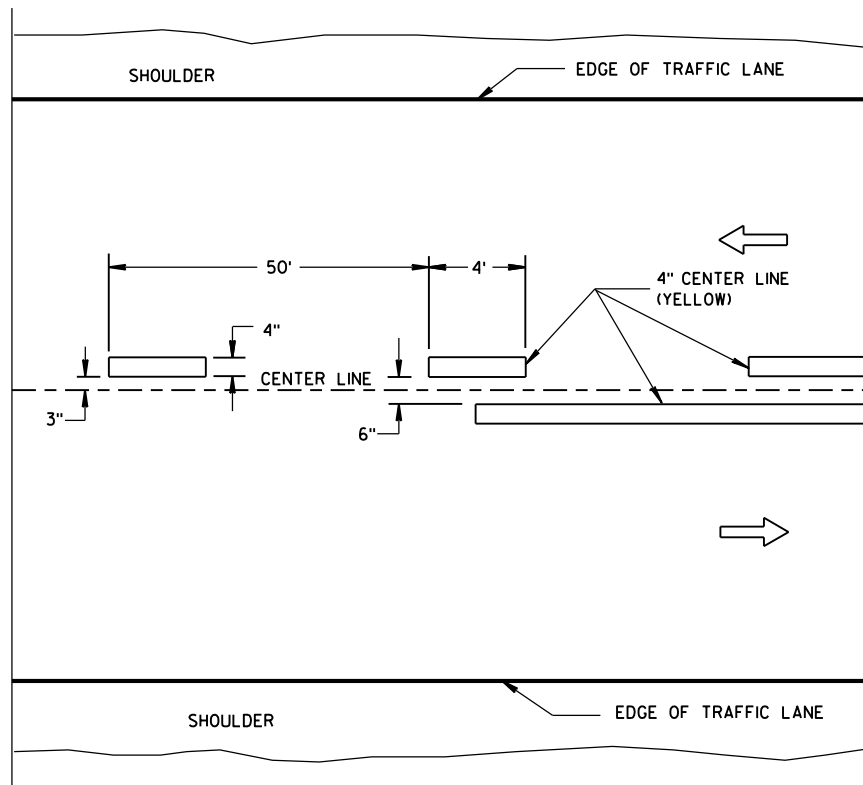


TWO WAY TRAFFIC

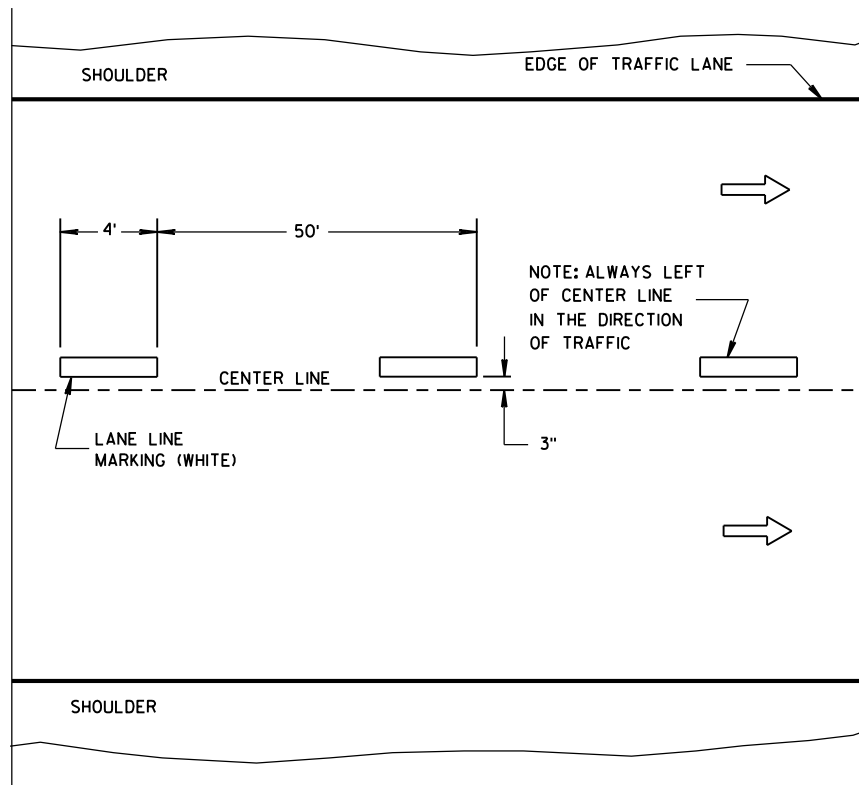


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① NO PASSING ZONE W14-3 SIGN SHALL BE LOCATED WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2016 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

LEGEND

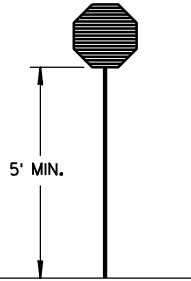
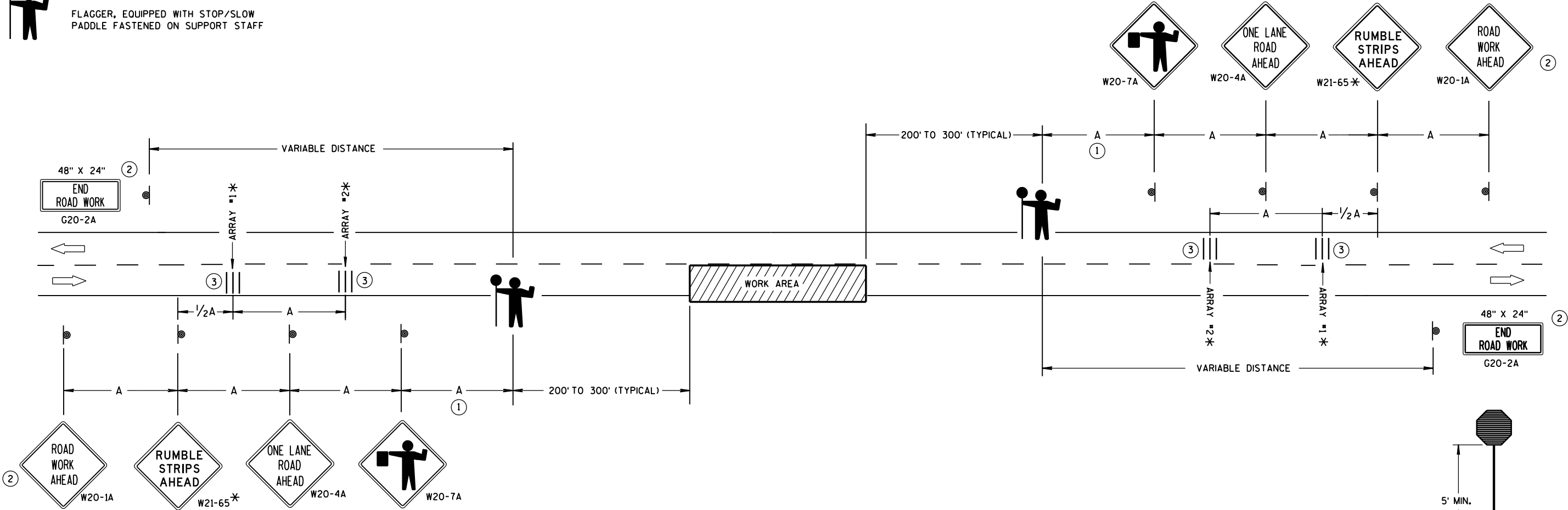
- SIGN ON PORTABLE OR PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA
- FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN AND TEMPORARY RUMBLE STRIP ARRAY SPACING TABLE

| SPEED LIMIT | SPACING A |
|-------------|-----------|
| 25-35 MPH | 200' |
| 35-40 MPH | 350' |
| 45-55 MPH | 500' |



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7A AND W20-4A SIGNS, USING SPACING A.



STOP/SLOW PADDLE ON SUPPORT STAFF

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

"W0" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

INSTALL TEMPORARY RUMBLE STRIPS PER MANUFACTURER'S RECOMMENDATIONS. PLACE ADVANCE SIGNING PRIOR TO INSTALLING TEMPORARY RUMBLE STRIPS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, REMOVE TEMPORARY RUMBLE STRIPS PRIOR TO COVERING OR REMOVING ALL ADVANCE SIGNING.

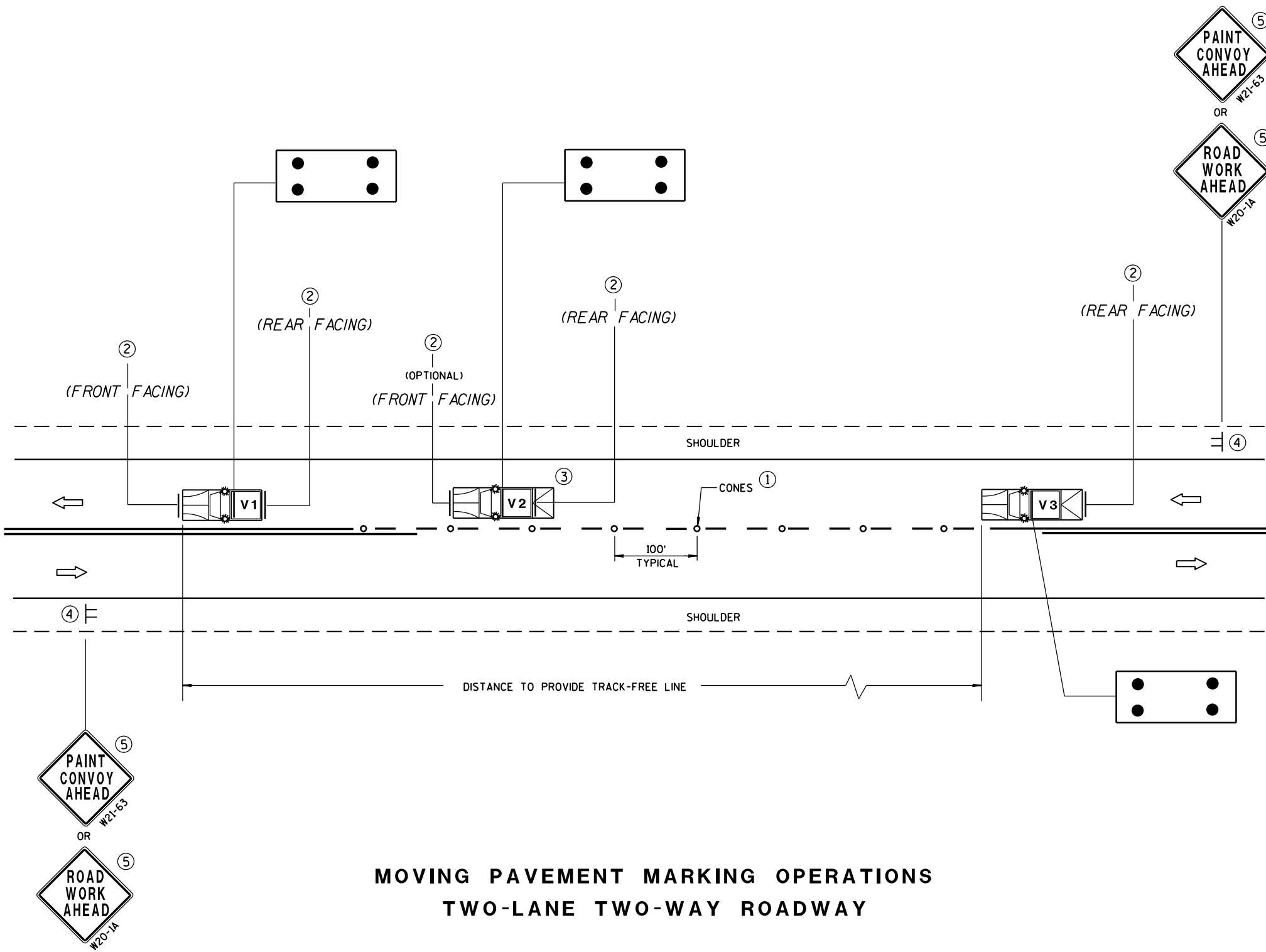
* UTILIZE TEMPORARY RUMBLE STRIPS WHEN FLAGGING OPERATION IS ANTICIPATED TO BE STATIONARY IN EXCESS OF TWO HOURS.

- FOR A MOVING WORK OPERATION, SIGNING AND TEMPORARY RUMBLE STRIPS (IF USED) SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3,500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.
- EACH TEMPORARY RUMBLE STRIP ARRAY CONSISTS OF THREE RUMBLE STRIPS SPACED ACCORDING TO MANUFACTURER'S RECOMMENDATION, PLACED TRANSVERSE ACROSS THE LANE AT LOCATIONS SHOWN.

TRAFFIC CONTROL FOR LANE CLOSURE WITH FLAGGING OPERATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2017 /S/ Andrew Heldtke
DATE WORK ZONE ENGINEER
FHWA



MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.



ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.





THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

- ① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.
- ② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.
 OR 
W21-64 W21-64
- ③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.
- ④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
- ⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

LEGEND

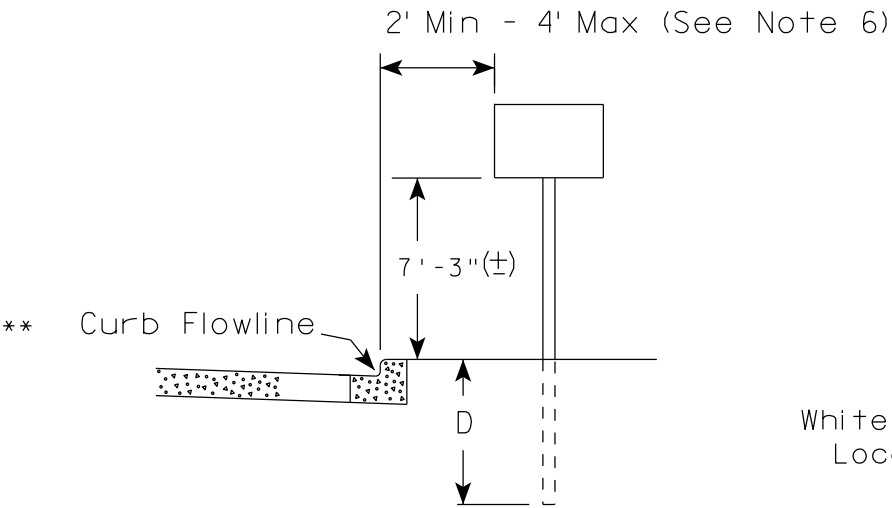
- V1 LEAD VEHICLE
- V2 SHADOW VEHICLE
- V3 TRAIL VEHICLE WITH TMA
- TMA TRUCK-MOUNTED ATTENUATOR
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  CONES
-  FLASHING ARROW PANEL (CAUTION)

MOVING PAVEMENT MARKING
OPERATION
TWO-LANE TWO-WAY ROADWAY

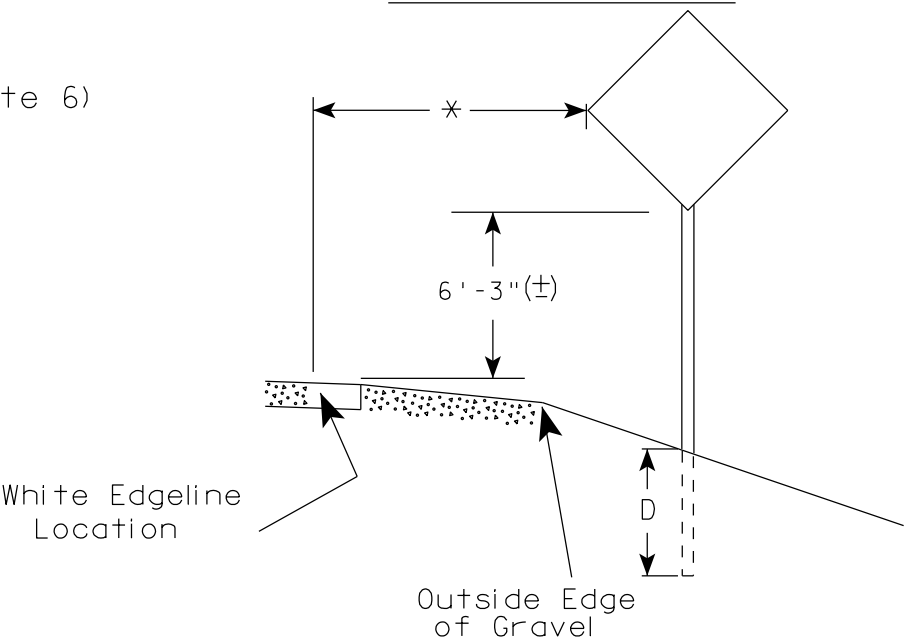
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2016 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER

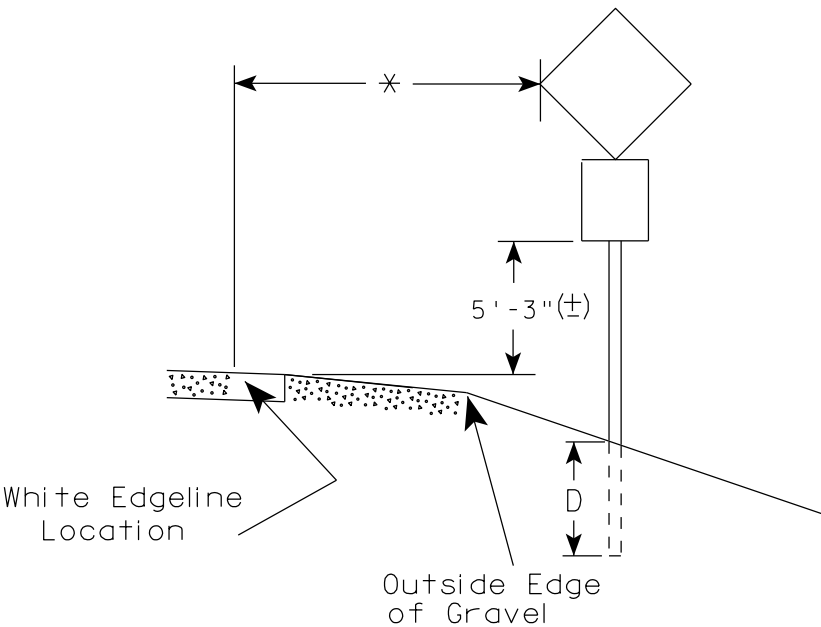
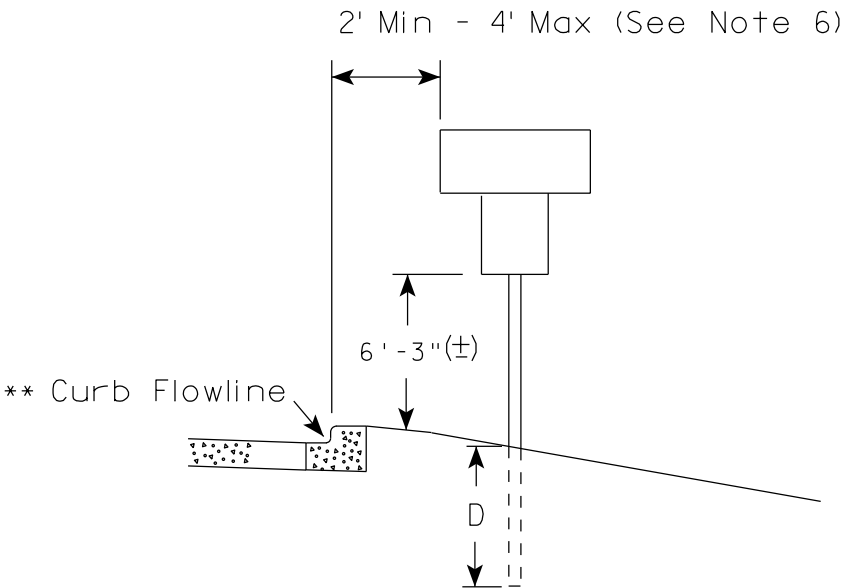
URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on barrier wall, see A4-10 sign plate.
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. The (±) tolerance for mounting height is 3 inches.
 8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq.Ft.) | D (Min) |
|--------------------------------------|-----------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

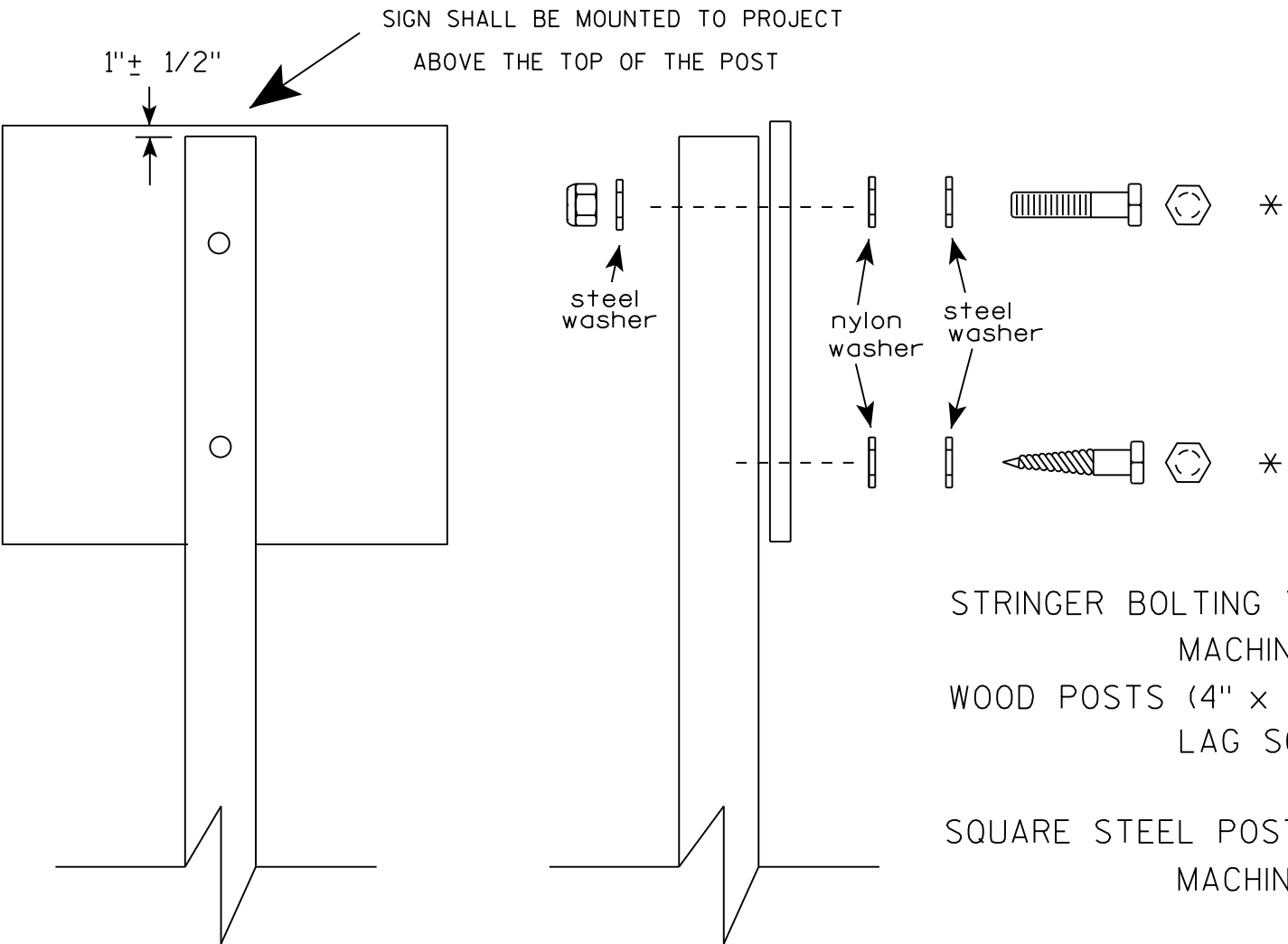
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

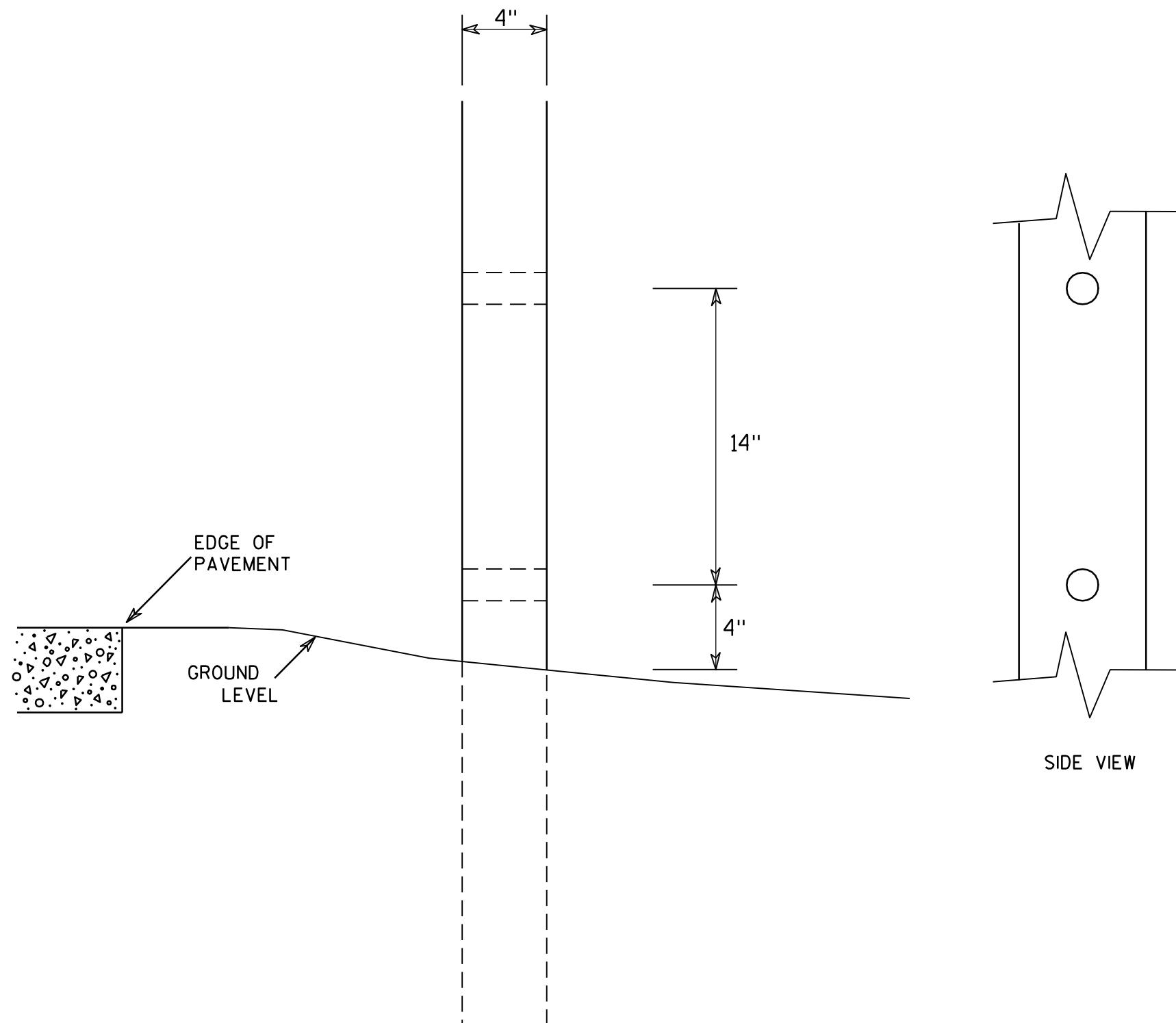
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

| | |
|----------------------------------|---|
| ATTACHMENT OF SIGNS TO POSTS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> For State Traffic Engineer |
| DATE 8/11/16 | PLATE NO. A4-8.8 |

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

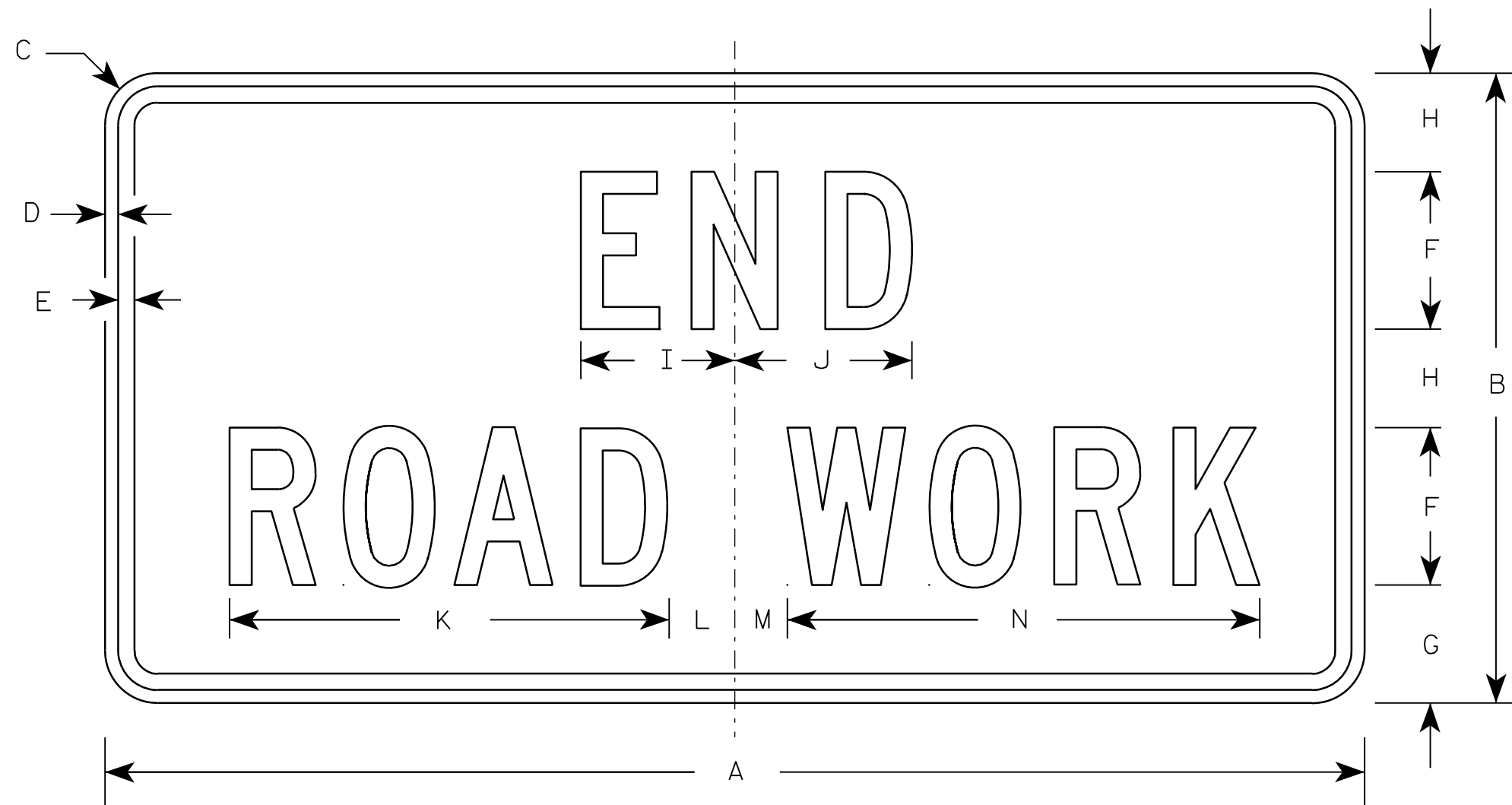
HWY:

COUNTY:

SHEET NO:

E

7



G20-2A

Metric equivalent
for this sign is:

| SIZE | |
|------|------------------|
| 1 | 900 mm X 450 mm |
| 2 | 1200 mm X 600 mm |
| 3 | 1200 mm X 600 mm |
| 4 | 1200 mm X 600 mm |
| 5 | 1200 mm X 600 mm |

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. | Area sq. m. |
|------|----|----|-------|-----|-----|---|-------|-------|-------|-------|--------|-------|-------|--------|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|----------------|
| 1 | 36 | 18 | 1 1/8 | 3/8 | 1/2 | 4 | 3 3/4 | 2 1/2 | 4 1/8 | 4 1/8 | 11 1/8 | 2 | 1 | 12 1/8 | | | | | | | | | | | | | 4.5 | 0.41 |
| 2 | 48 | 24 | 1 1/2 | 1/2 | 5/8 | 6 | 4 1/2 | 3 3/4 | 5 7/8 | 6 3/4 | 16 3/4 | 2 1/2 | 1 3/4 | 18 1/2 | | | | | | | | | | | | | 8.0 | 0.72 |
| 3 | 48 | 24 | 1 1/2 | 1/2 | 5/8 | 6 | 4 1/2 | 3 3/4 | 5 7/8 | 6 3/4 | 16 3/4 | 2 1/2 | 1 3/4 | 18 1/2 | | | | | | | | | | | | | 8.0 | 0.72 |
| 4 | 48 | 24 | 1 1/2 | 1/2 | 5/8 | 6 | 4 1/2 | 3 3/4 | 5 7/8 | 6 3/4 | 16 3/4 | 2 1/2 | 1 3/4 | 18 1/2 | | | | | | | | | | | | | 8.0 | 0.72 |
| 5 | 48 | 24 | 1 1/2 | 1/2 | 5/8 | 6 | 4 1/2 | 3 3/4 | 5 7/8 | 6 3/4 | 16 3/4 | 2 1/2 | 1 3/4 | 18 1/2 | | | | | | | | | | | | | 8.0 | 0.72 |

NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

PROJECT NO:

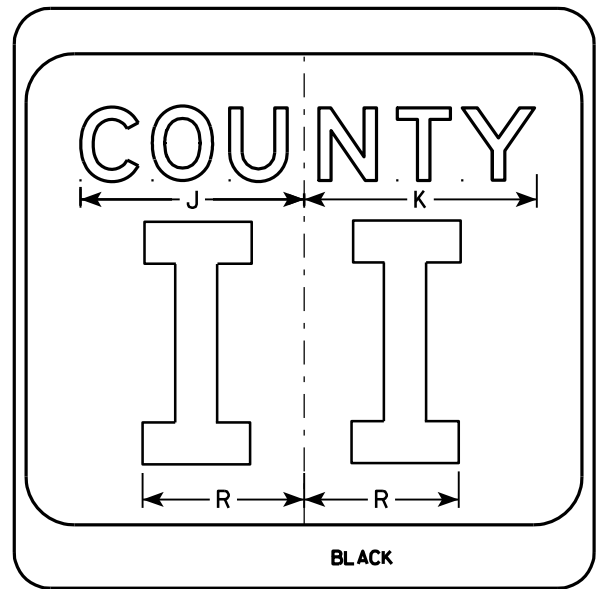
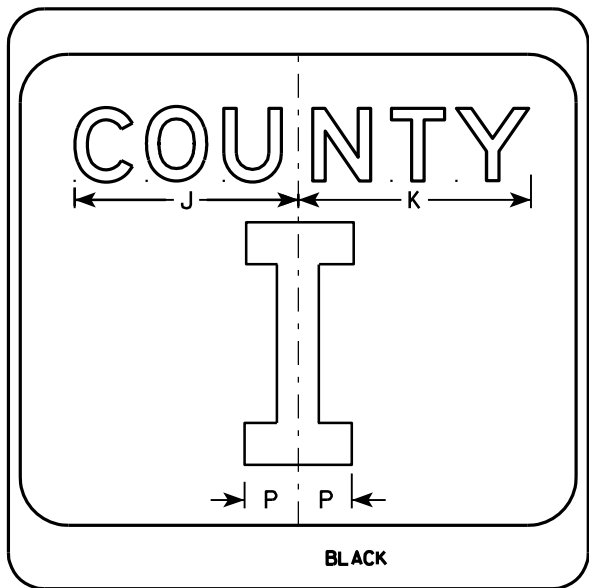
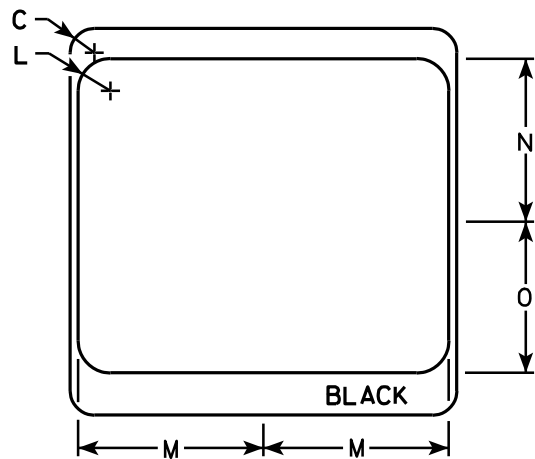
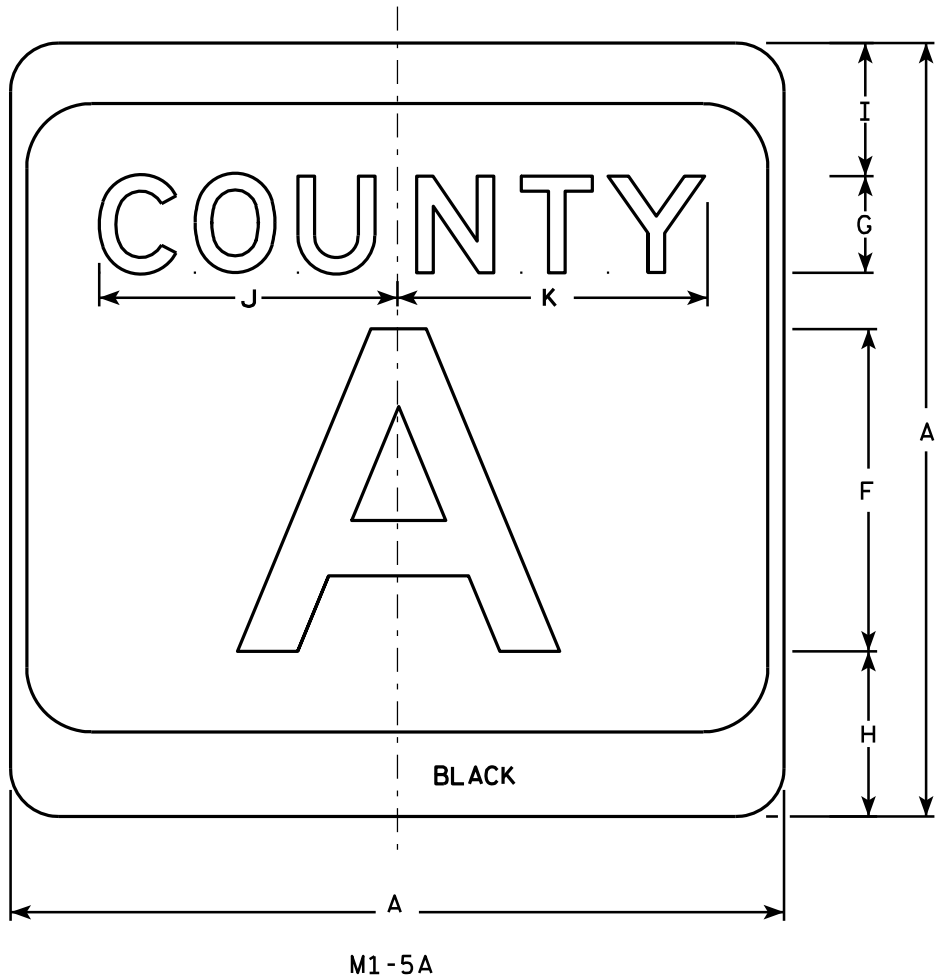
HWY:

COUNTY:

SHEET NO:

E

7



NOTES

- Sign is Type II - see Note 7 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White & Black - See Note 7
Message - Black
- Message Series - see Note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Message Series E for 1 letter.
Message Series D for 2 letters unless message is too big then Series C.
Message Series C for 3 letters unless message is too big then Series B.
- Substitute appropriate letters & optically center to achieve proper balance.
- Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|---|---|----|---|-------|-------|--------|--------|---|--------|--------|-------|-------|---|-------|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 24 | | 1 1/2 | | | 10 | 3 | 5 1/8 | 4 1/8 | 9 1/4 | 9 5/8 | 2 | 11 1/2 | 10 1/8 | 9 3/8 | 2 1/4 | | 6 5/8 | | | | | | | | | 4.0 |
| 3 | 36 | | 2 1/4 | | | 16 | 4 | 7 5/8 | 5 5/8 | 12 1/4 | 12 7/8 | 3 | 17 1/8 | 15 1/4 | 14 | 3 3/8 | | 10 | | | | | | | | | 9.0 |
| 4 | 36 | | 2 1/4 | | | 16 | 4 | 7 5/8 | 5 5/8 | 12 1/4 | 12 7/8 | 3 | 17 1/8 | 15 1/4 | 14 | 3 3/8 | | 10 | | | | | | | | | 9.0 |
| 5 | 36 | | 2 1/4 | | | 16 | 4 | 7 5/8 | 5 5/8 | 12 1/4 | 12 7/8 | 3 | 17 1/8 | 15 1/4 | 14 | 3 3/8 | | 10 | | | | | | | | | 9.0 |

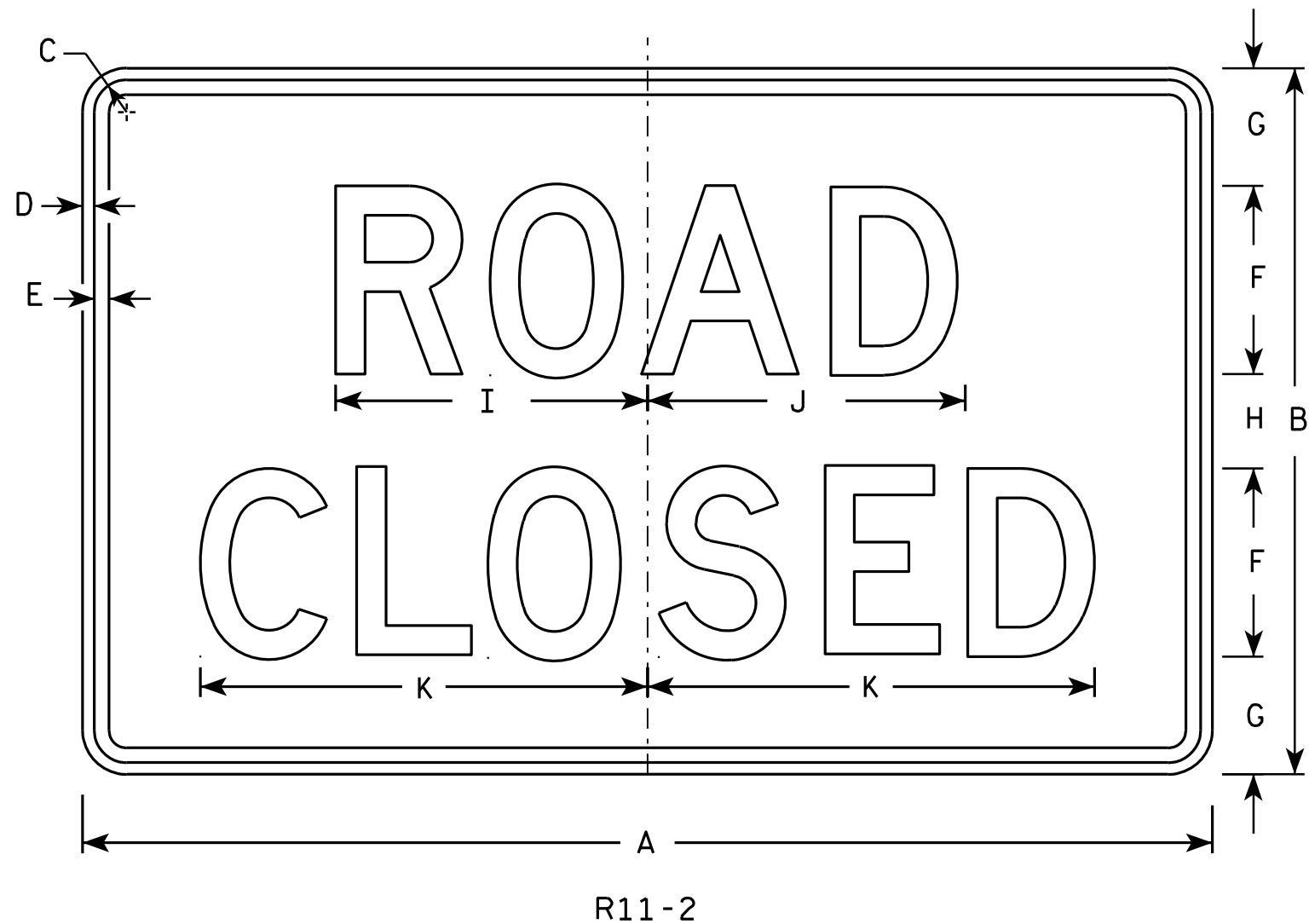
| | | | | | | | | | | | | | | | | | | | |
|-------------|--|--|------|--|--|---------|--|--|-----------|--|--|--|--|--|--|--|--|--|---|
| PROJECT NO: | | | HWY: | | | COUNTY: | | | SHEET NO: | | | | | | | | | | E |
|-------------|--|--|------|--|--|---------|--|--|-----------|--|--|--|--|--|--|--|--|--|---|

CTH MARKER
M1-5A FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

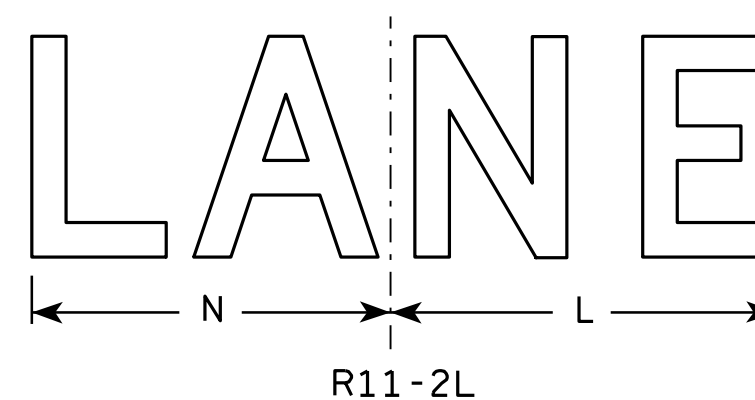
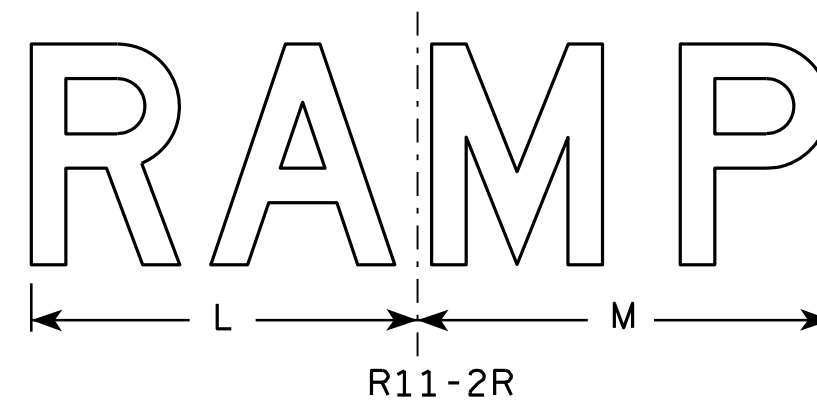
APPROVED
Matthew R. Rauch
For State Traffic Engineer

DATE 9/27/11 PLATE NO. M1-5A.8



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Modify the message as required.



| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|-----|-----|---|---|---|--------|--------|----|----|----|----|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2S | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 13 1⁄4 | 13 1⁄2 | 19 | 14 | 15 | 13 | | | | | | | | | | | | | 10.0 |
| 2M | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 13 1⁄4 | 13 1⁄2 | 19 | 14 | 15 | 13 | | | | | | | | | | | | | 10.0 |
| 3 | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 13 1⁄4 | 13 1⁄2 | 19 | 14 | 15 | 13 | | | | | | | | | | | | | 10.0 |
| 4 | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 13 1⁄4 | 13 1⁄2 | 19 | 14 | 15 | 13 | | | | | | | | | | | | | 10.0 |
| 5 | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 13 1⁄4 | 13 1⁄2 | 19 | 14 | 15 | 13 | | | | | | | | | | | | | 10.0 |

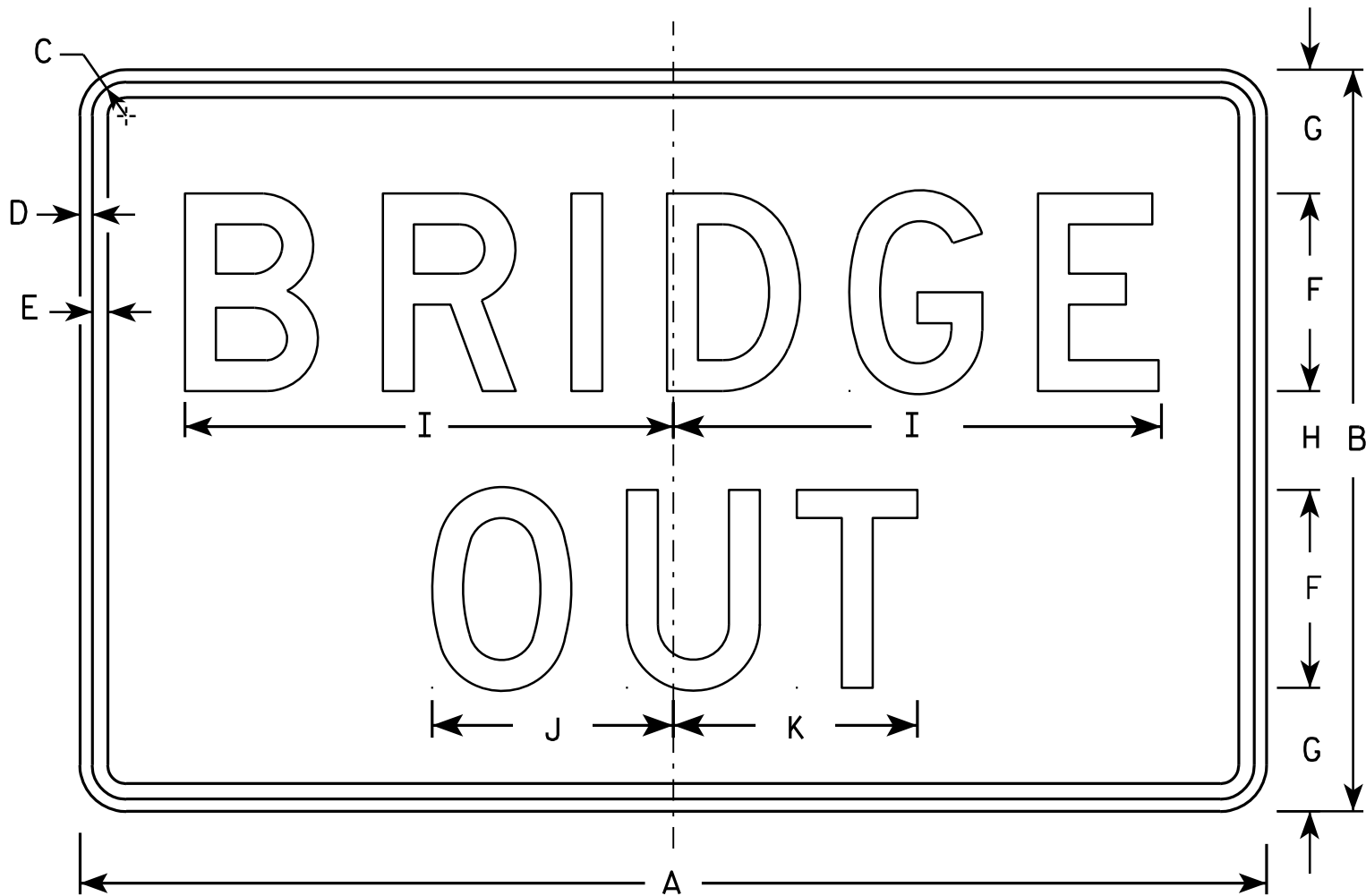
STANDARD SIGN R11-2

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 4/1/11 PLATE NO. R11-2.10

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



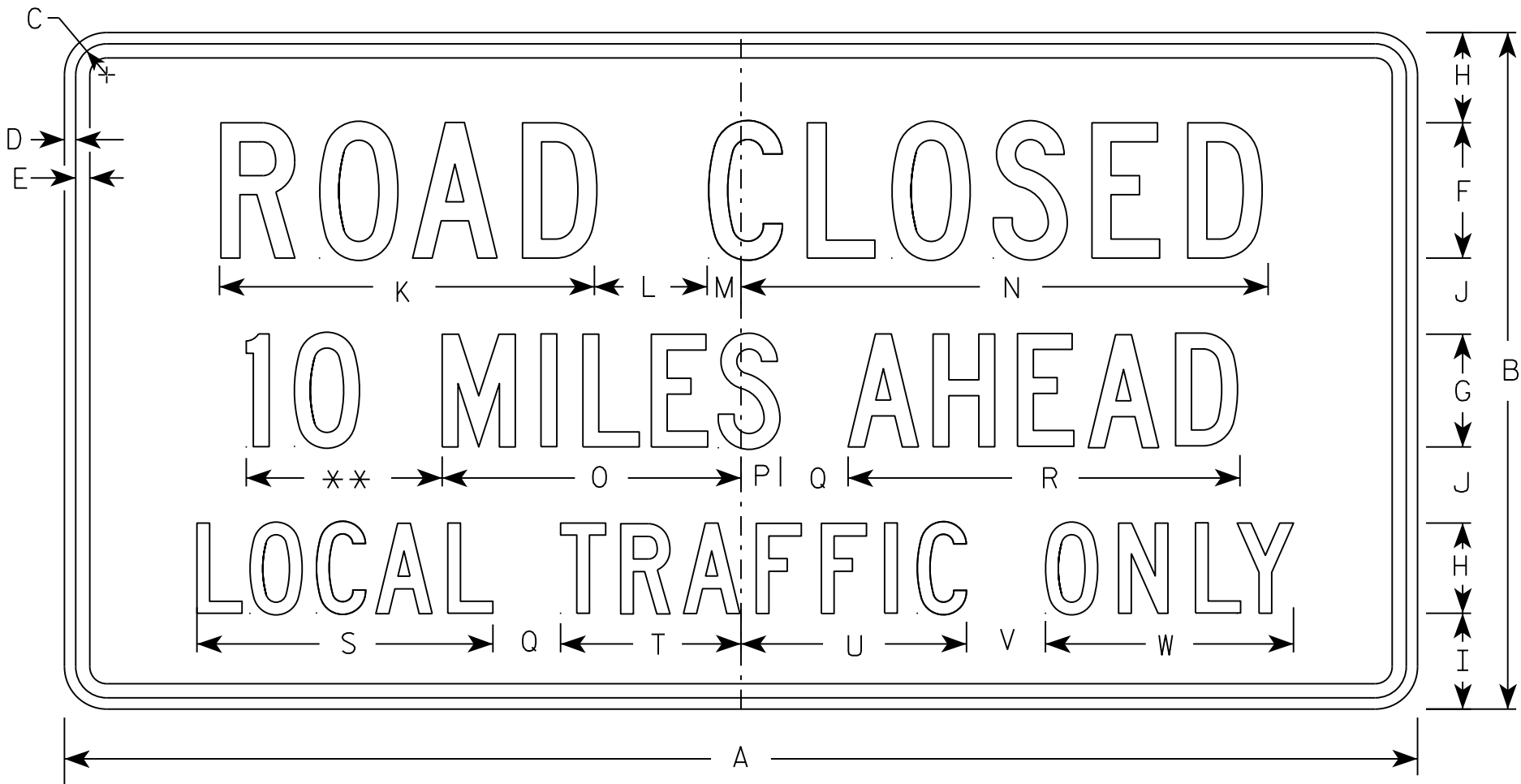
R11-2B

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|-----|-----|---|---|---|--------|-------|-------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2S | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 19 3⁄4 | 9 3⁄4 | 9 7⁄8 | | | | | | | | | | | | | | | | 10.0 |
| 2M | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 19 3⁄4 | 9 3⁄4 | 9 7⁄8 | | | | | | | | | | | | | | | | 10.0 |
| 3 | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 19 3⁄4 | 9 3⁄4 | 9 7⁄8 | | | | | | | | | | | | | | | | 10.0 |
| 4 | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 19 3⁄4 | 9 3⁄4 | 9 7⁄8 | | | | | | | | | | | | | | | | 10.0 |
| 5 | 48 | 30 | 1 3⁄8 | 1⁄2 | 5⁄8 | 8 | 5 | 4 | 19 3⁄4 | 9 3⁄4 | 9 7⁄8 | | | | | | | | | | | | | | | | 10.0 |

| | |
|----------------------------------|---|
| STANDARD SIGN | |
| R11-2B | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> For State Traffic Engineer |
| DATE 4/1/11 | PLATE NO. R11-2B.2 |

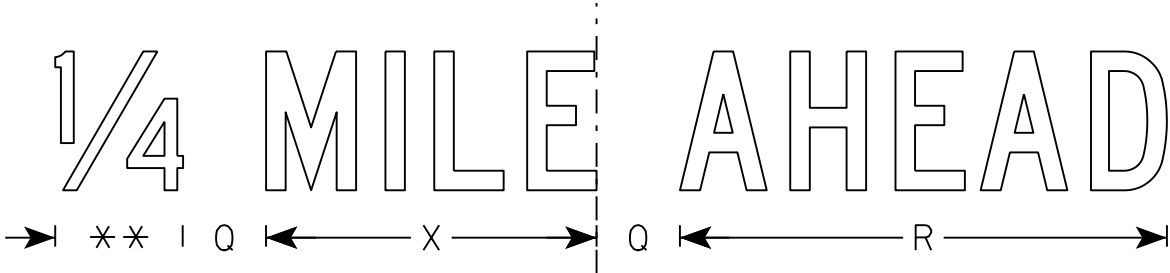
NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3

** See Note 5



| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|-----|-----|---|---|-------|-------|-------|--------|---|-------|--------|--------|-------|---|--------|--------|-------|-------|-------|-------|--------|---|---|-----------------|
| 1 | 36 | 18 | 1 3/8 | 1/2 | 5/8 | 4 | 3 | 2 1/2 | 2 | 2 | 11 1/8 | 3 | 1 1/8 | 15 1/4 | 8 | 1 1/2 | 2 | 10 3/4 | 8 3/8 | 4 3/4 | 6 1/2 | 2 | 6 3/4 | 7 1/8 | | | 4.5 |
| 2S | 60 | 30 | 1 3/8 | 1/2 | 5/8 | 6 | 5 | 4 | 4 1/4 | 3 3/8 | 16 5/8 | 5 | 1 1/2 | 23 | 13 1/4 | 1 3/4 | 3 | 17 3/8 | 13 1/8 | 8 | 10 | 3 1/2 | 11 | 11 7/8 | | | 12.5 |
| 2M | 60 | 30 | 1 3/8 | 1/2 | 5/8 | 6 | 5 | 4 | 4 1/4 | 3 3/8 | 16 5/8 | 5 | 1 1/2 | 23 | 13 1/4 | 1 3/4 | 3 | 17 3/8 | 13 1/8 | 8 | 10 | 3 1/2 | 11 | 11 7/8 | | | 12.5 |
| 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

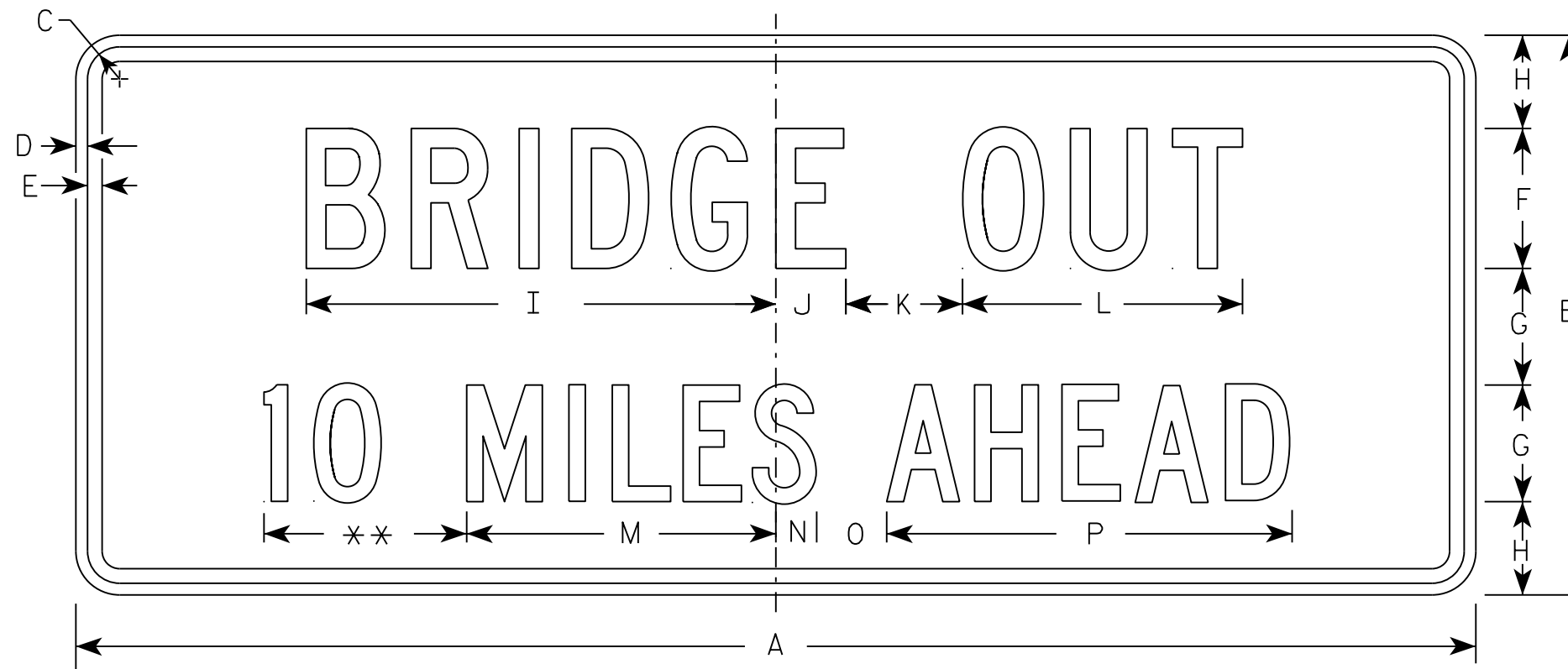
STANDARD SIGN
R11-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/15/17 PLATE NO. R11-3.8

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
 - Background - White
 - Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5

Diagram illustrating a 1/4 mile race track layout. The track is divided into two equal halves by a dashed vertical line. The left half is labeled "1/4 MILE" and the right half is labeled "AHEAD". The distance from the start line to the middle line is labeled "R", and the distance from the middle line to the end line is labeled "P".

[illegible]

STANDARD SIGN
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

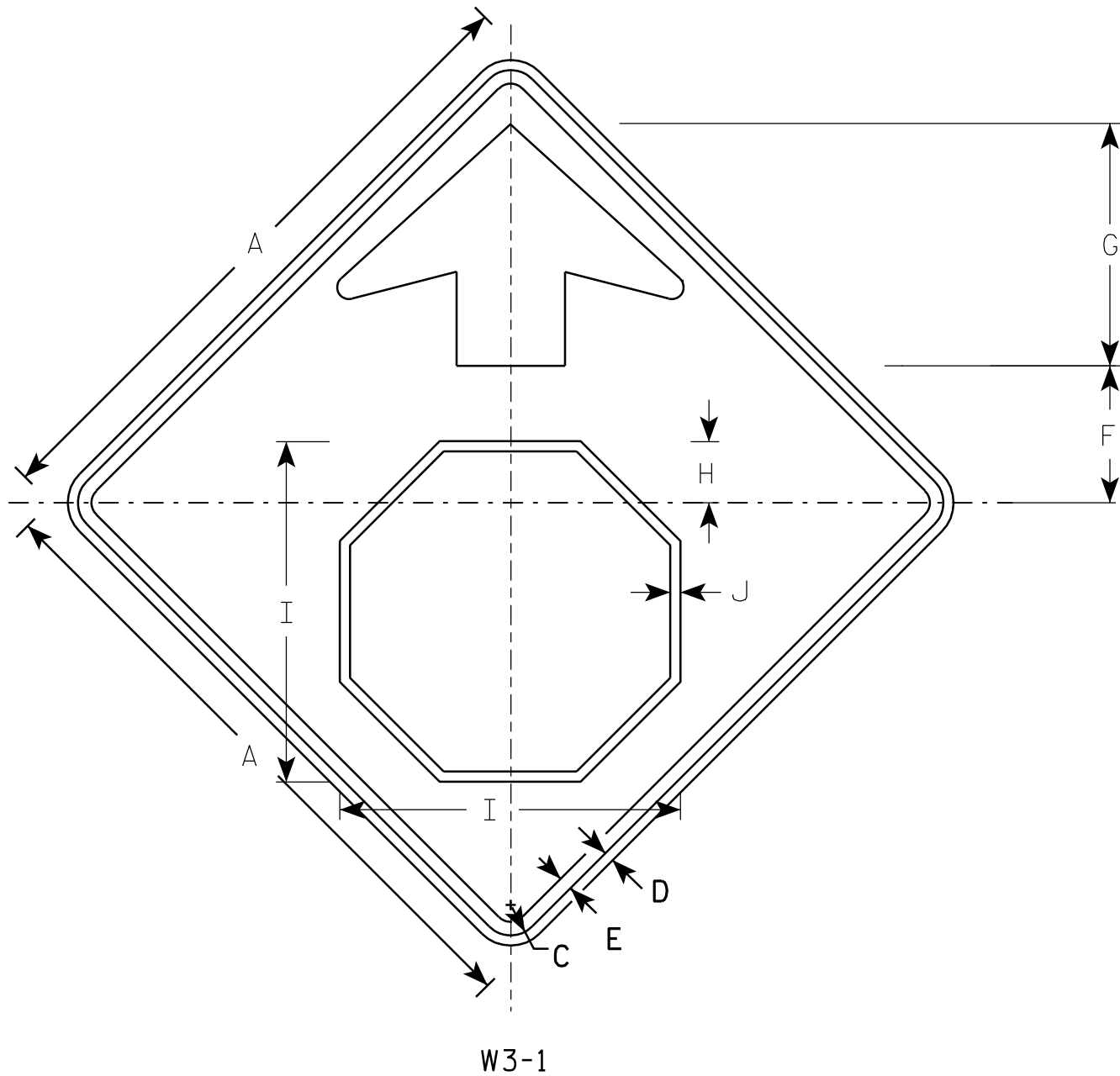
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 7/28/16 PLATE NO. R11-3C.3

PROJECT NO:

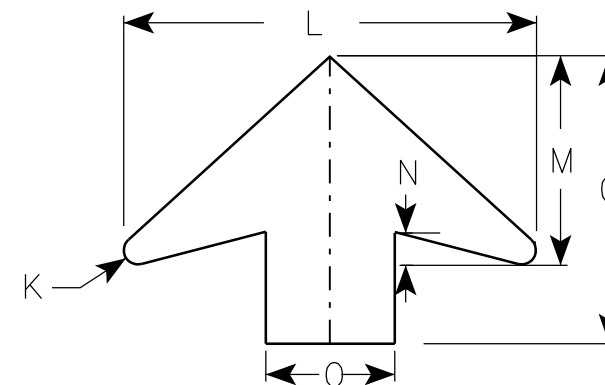
SHEET NO:

E



NOTES

1. All Signs Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - YELLOW
Arrow & Border - BLACK
Stop Symbol - WHITE BORDER ON RED BACKGROUND



ARROW DETAIL

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|-----|-----|-------|--------|-------|--------|-----|-----|--------|-------|-------|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | 30 | | 1 3/8 | 1/2 | 5/8 | 6 1/4 | 11 1/4 | 2 7/8 | 15 3/4 | 1/2 | 1/2 | 16 | 8 | 1 1/4 | 5 | | | | | | | | | | | | 6.25 |
| 2S | 36 | | 1 5/8 | 5/8 | 3/4 | 7 1/2 | 13 1/2 | 3 1/2 | 19 | 5/8 | 5/8 | 19 1/4 | 9 3/4 | 1 5/8 | 6 | | | | | | | | | | | | 9.0 |
| 2M | 36 | | 1 5/8 | 5/8 | 3/4 | 7 1/2 | 13 1/2 | 3 1/2 | 19 | 5/8 | 5/8 | 19 1/4 | 9 3/4 | 1 5/8 | 6 | | | | | | | | | | | | 9.0 |
| 3 | 36 | | 1 5/8 | 5/8 | 3/4 | 7 1/2 | 13 1/2 | 3 1/2 | 19 | 5/8 | 5/8 | 19 1/4 | 9 3/4 | 1 5/8 | 6 | | | | | | | | | | | | 9.0 |
| 4 | 48 | | 2 1/4 | 3/4 | 1 | 10 | 17 7/8 | 4 1/2 | 25 1/8 | 3/4 | 7/8 | 25 5/8 | 13 | 2 | 8 | | | | | | | | | | | | 16.0 |
| 5 | 48 | | 2 1/4 | 3/4 | 1 | 10 | 17 7/8 | 4 1/2 | 25 1/8 | 3/4 | 7/8 | 25 5/8 | 13 | 2 | 8 | | | | | | | | | | | | 16.0 |

PROJECT NO:

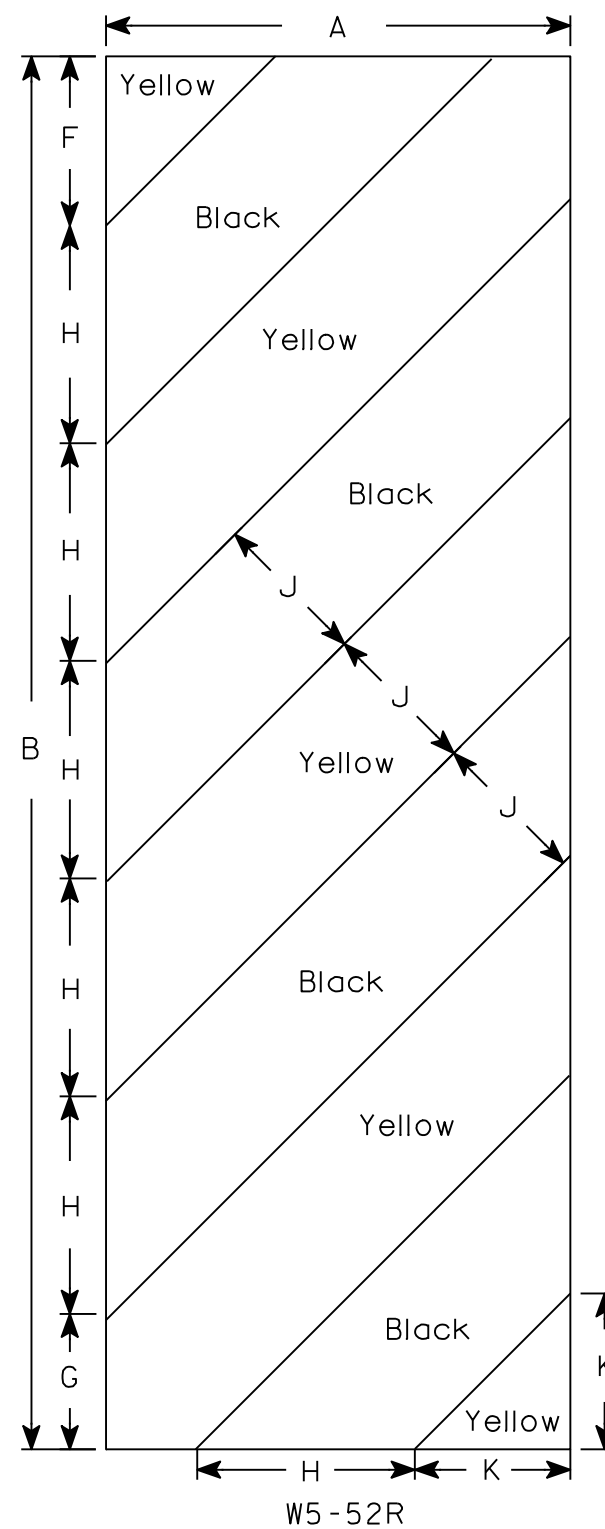
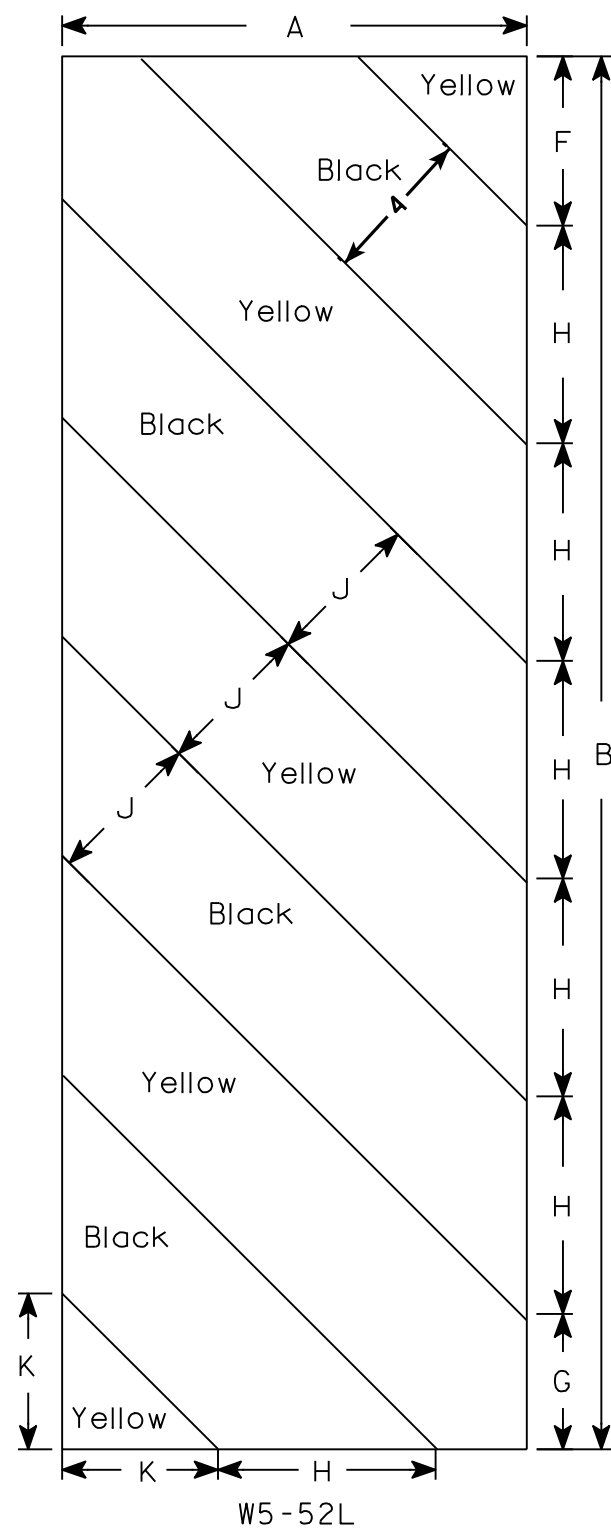
STANDARD SIGN
W3-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/7/10 PLATE NO. W3-1.12

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

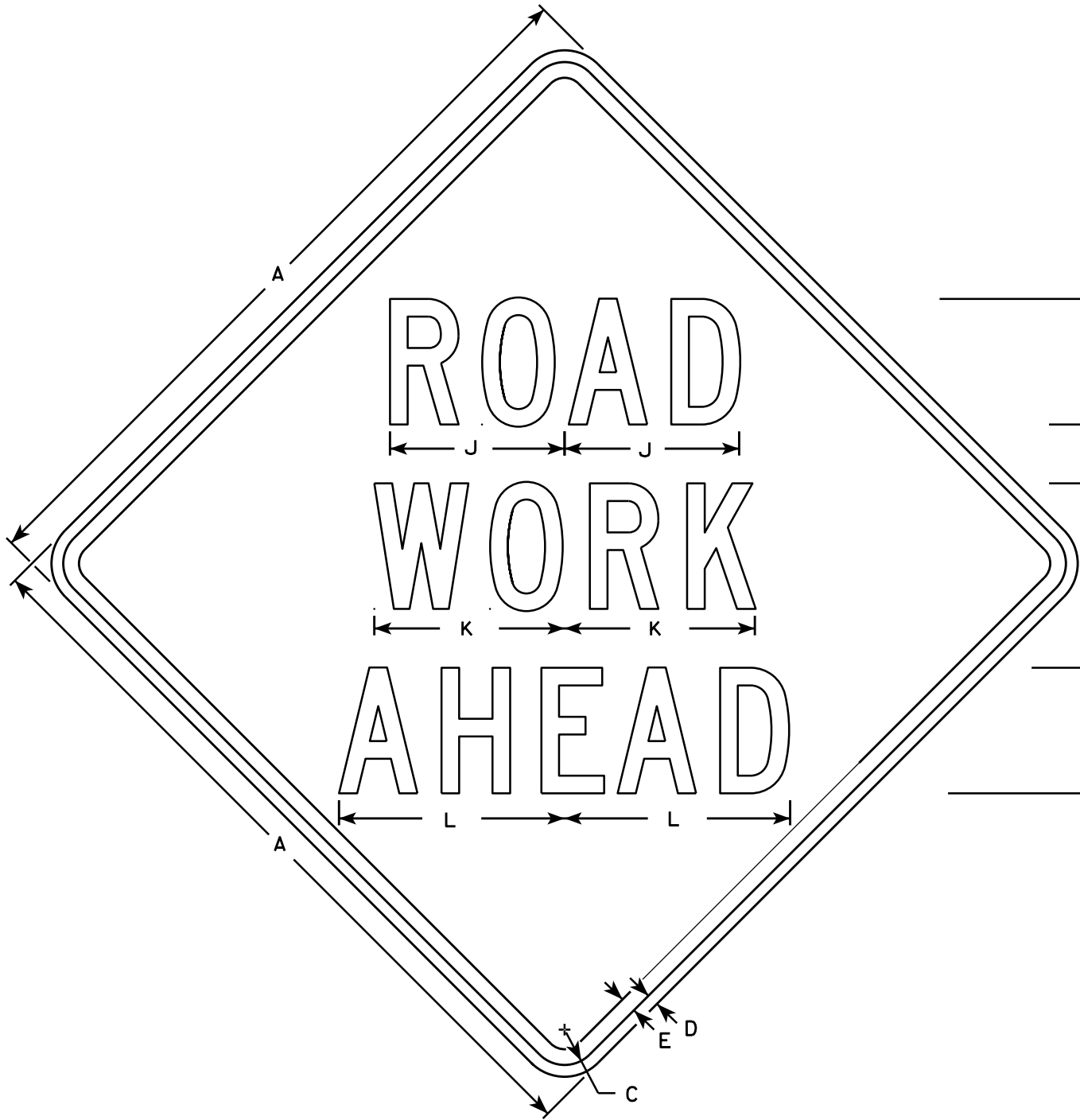
PROJECT NO:

HWY:

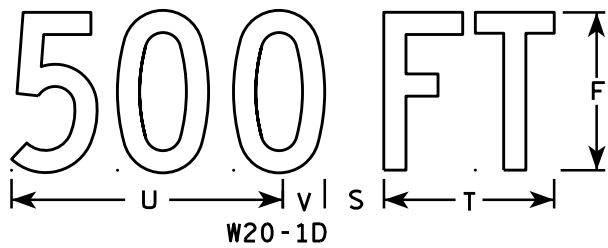
COUNTY:

| |
|-----------|
| SHEET NO: |
|-----------|

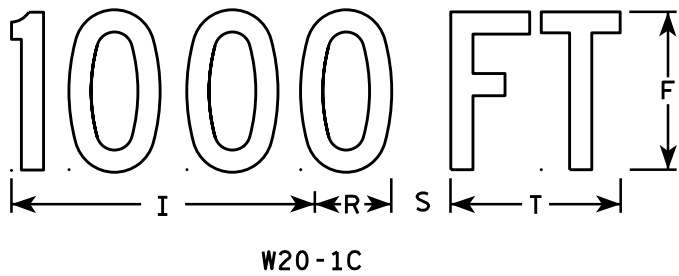
E



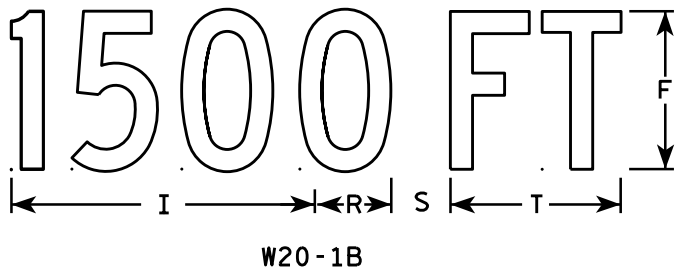
W20-1A



W20-1D



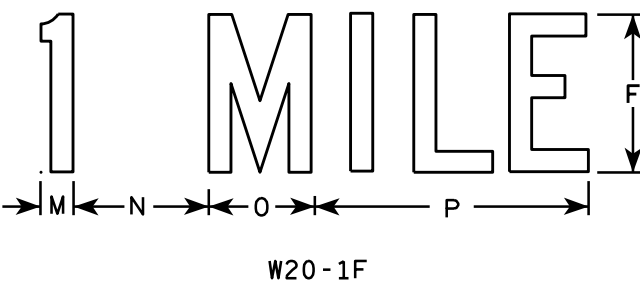
W20-1C



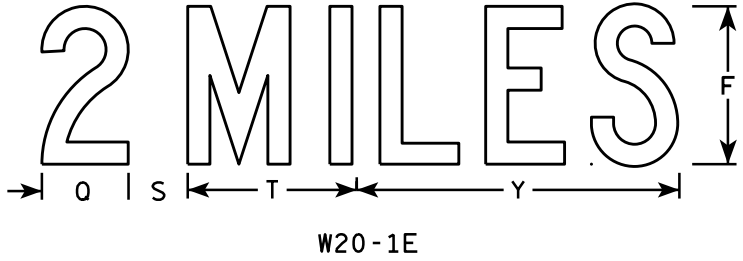
W20-1B



W20-1G



W20-1F



W20-1E

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

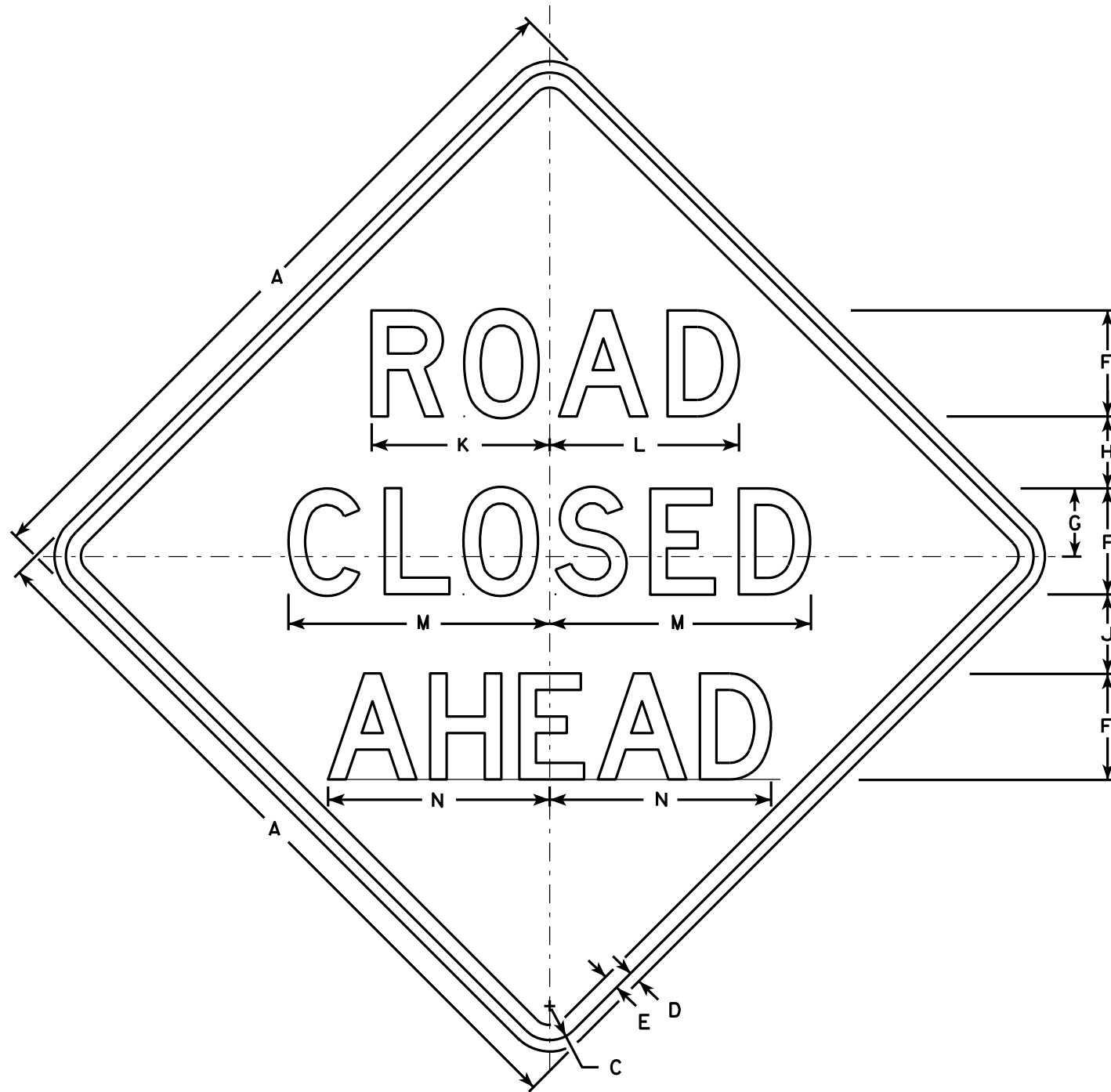
| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|-----|-----|---|-------|-------|--------|--------|--------|--------|-------|-------|-------|--------|-------|-------|-------|-------|--------|-------|--------|-------|--------|---|-----------------|
| 1 | 36 | | 1 3/8 | 1/2 | 5/8 | 5 | 2 5/8 | 3 1/4 | 10 1/8 | 7 | 7 5/8 | 8 7/8 | 1 1/8 | 4 1/2 | 3 1/2 | 9 | | 2 1/2 | 2 1/4 | 5 5/8 | 9 | 1 3/8 | 8 | 1 3/4 | 10 3/4 | 6 | 9.0 |
| 2S | 48 | | 2 1/4 | 3/4 | 1 | 8 | 3 3/4 | 5 1/8 | 15 3/8 | 11 1/8 | 12 1/8 | 14 3/8 | 1 5/8 | 6 7/8 | 5 3/8 | 13 7/8 | 4 3/8 | 3 7/8 | 3 | 8 5/8 | 13 3/4 | 2 1/8 | 11 7/8 | 2 3/4 | 16 3/8 | 9 | 16.0 |
| 2M | 48 | | 2 1/4 | 3/4 | 1 | 8 | 3 3/4 | 5 1/8 | 15 3/8 | 11 1/8 | 12 1/8 | 14 3/8 | 1 5/8 | 6 7/8 | 5 3/8 | 13 7/8 | 4 3/8 | 3 7/8 | 3 | 8 5/8 | 13 3/4 | 2 1/8 | 11 7/8 | 2 3/4 | 16 3/8 | 9 | 16.0 |
| 3 | 48 | | 2 1/4 | 3/4 | 1 | 8 | 3 3/4 | 5 1/8 | 15 3/8 | 11 1/8 | 12 1/8 | 14 3/8 | 1 5/8 | 6 7/8 | 5 3/8 | 13 7/8 | 4 3/8 | 3 7/8 | 3 | 8 5/8 | 13 3/4 | 2 1/8 | 11 7/8 | 2 3/4 | 16 3/8 | 9 | 16.0 |
| 4 | 48 | | 2 1/4 | 3/4 | 1 | 8 | 3 3/4 | 5 1/8 | 15 3/8 | 11 1/8 | 12 1/8 | 14 3/8 | 1 5/8 | 6 7/8 | 5 3/8 | 13 7/8 | 4 3/8 | 3 7/8 | 3 | 8 5/8 | 13 3/4 | 2 1/8 | 11 7/8 | 2 3/4 | 16 3/8 | 9 | 16.0 |
| 5 | 48 | | 2 1/4 | 3/4 | 1 | 8 | 3 3/4 | 5 1/8 | 15 3/8 | 11 1/8 | 12 1/8 | 14 3/8 | 1 5/8 | 6 7/8 | 5 3/8 | 13 7/8 | 4 3/8 | 3 7/8 | 3 | 8 5/8 | 13 3/4 | 2 1/8 | 11 7/8 | 2 3/4 | 16 3/8 | 9 | 16.0 |

STANDARD SIGN
W20-1A, B, C, D, F & G

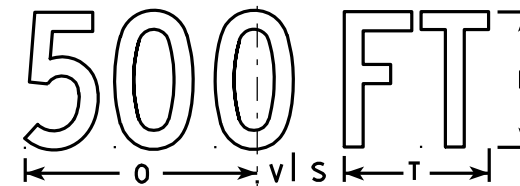
WISCONSIN DEPT OF TRANSPORTATION

APPROVED _____
State Traffic Engineer

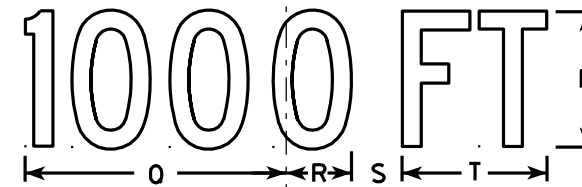
DATE 5/07/15 PLATE NO. W20-1.10



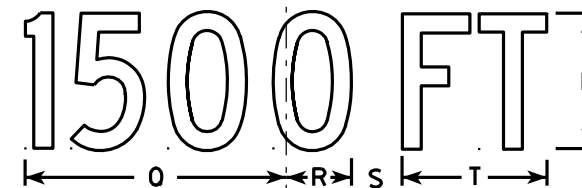
W20-3A



W20-3D



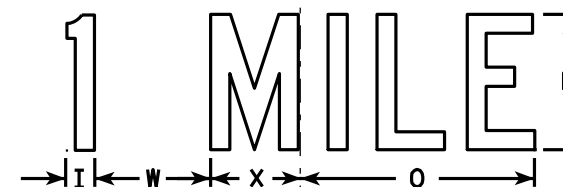
W20-3C



W20-3B



W20-3G



W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|-----|-----|---|-------|-------|-------|-------|--------|--------|--------|--------|----|---|--------|-------|-------|-------|--------|-------|-------|-------|--------|-------|-----------------|
| 1 | 36 | | 1 5/8 | 5/8 | 3/4 | 5 | 3 3/8 | 3 1/2 | 1 1/8 | 4 | 8 3/8 | 8 7/8 | 12 1/2 | 11 | 9 | 6 | 10 1/8 | 2 1/2 | 1 7/8 | 5 5/8 | 8 | 1 3/8 | 4 1/2 | 3 1/2 | 10 3/4 | 1 3/4 | 9.0 |
| 2S | 48 | | 2 1/4 | 3/4 | 1 | 7 | 4 1/2 | 4 3/4 | 1 1/2 | 5 1/4 | 11 3/4 | 12 1/2 | 17 1/4 | 14 5/8 | 12 | 8 | 13 1/2 | 3 3/8 | 2 5/8 | 7 1/2 | 10 5/8 | 1 7/8 | 6 | 4 5/8 | 14 3/8 | 2 3/8 | 16.0 |
| 2M | 48 | | 2 1/4 | 3/4 | 1 | 7 | 4 1/2 | 4 3/4 | 1 1/2 | 5 1/4 | 11 3/4 | 12 1/2 | 17 1/4 | 14 5/8 | 12 | 8 | 13 1/2 | 3 3/8 | 2 5/8 | 7 1/2 | 10 5/8 | 1 7/8 | 6 | 4 5/8 | 14 3/8 | 2 3/8 | 16.0 |
| 3 | 48 | | 2 1/4 | 3/4 | 1 | 7 | 4 1/2 | 4 3/4 | 1 1/2 | 5 1/4 | 11 3/4 | 12 1/2 | 17 1/4 | 14 5/8 | 12 | 8 | 13 1/2 | 3 3/8 | 2 5/8 | 7 1/2 | 10 5/8 | 1 7/8 | 6 | 4 5/8 | 14 3/8 | 2 3/8 | 16.0 |
| 4 | 48 | | 2 1/4 | 3/4 | 1 | 7 | 4 1/2 | 4 3/4 | 1 1/2 | 5 1/4 | 11 3/4 | 12 1/2 | 17 1/4 | 14 5/8 | 12 | 8 | 13 1/2 | 3 3/8 | 2 5/8 | 7 1/2 | 10 5/8 | 1 7/8 | 6 | 4 5/8 | 14 3/8 | 2 3/8 | 16.0 |
| 5 | 48 | | 2 1/4 | 3/4 | 1 | 7 | 4 1/2 | 4 3/4 | 1 1/2 | 5 1/4 | 11 3/4 | 12 1/2 | 17 1/4 | 14 5/8 | 12 | 8 | 13 1/2 | 3 3/8 | 2 5/8 | 7 1/2 | 10 5/8 | 1 7/8 | 6 | 4 5/8 | 14 3/8 | 2 3/8 | 16.0 |

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

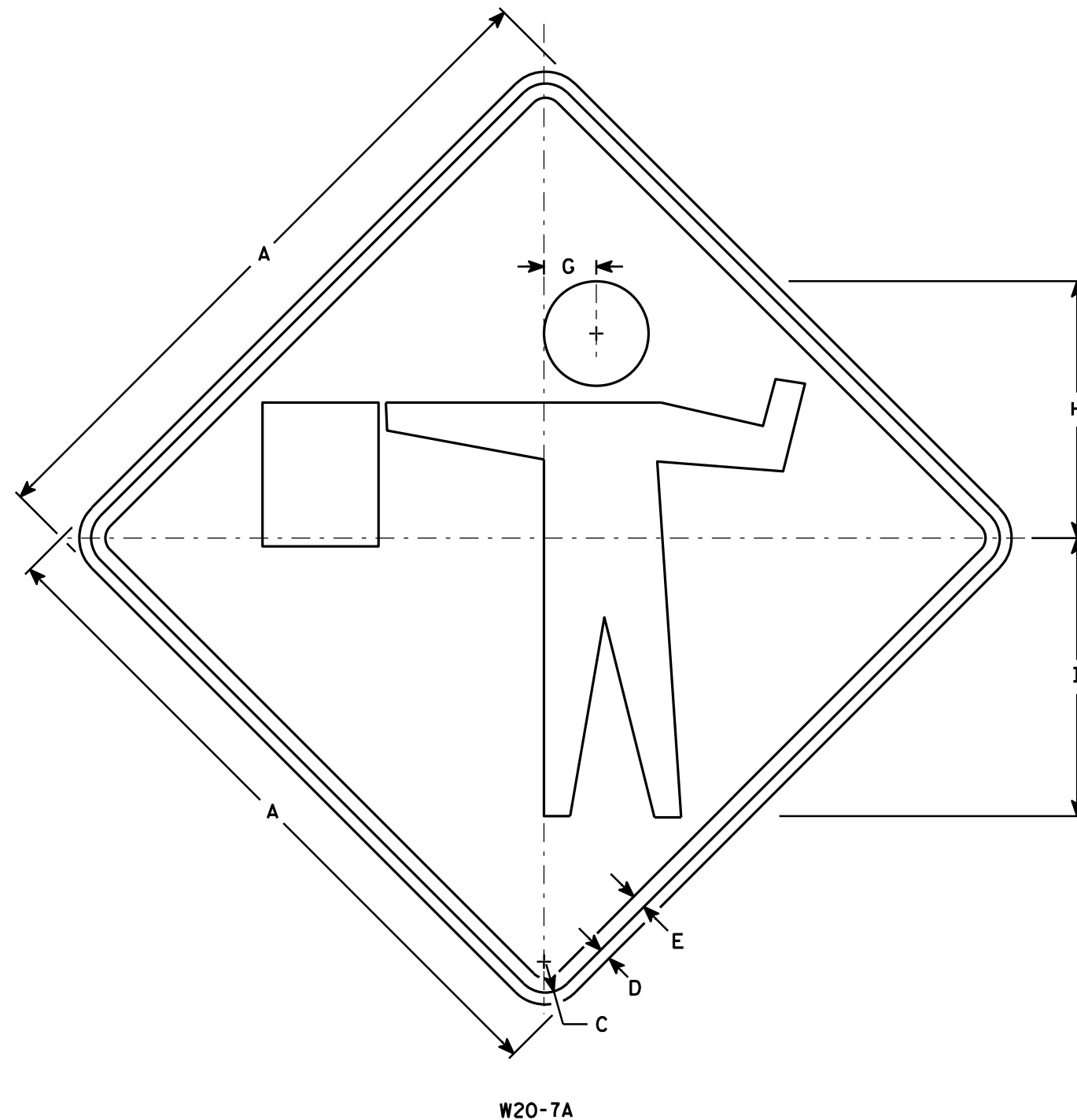
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|-----|-----|---|-------|--------|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | 36 | | 1 5/8 | 5/8 | 3/4 | | 2 3/4 | 13 1/2 | 14 5/8 | | | | | | | | | | | | | | | | | | 9.00 |
| 2S | 48 | | 2 1/4 | 3/4 | 1 | | 3 3/4 | 18 | 19 1/2 | | | | | | | | | | | | | | | | | | 16.00 |
| 2M | 48 | | 2 1/4 | 3/4 | 1 | | 3 3/4 | 18 | 19 1/2 | | | | | | | | | | | | | | | | | | 16.00 |
| 3 | 48 | | 2 1/4 | 3/4 | 1 | | 3 3/4 | 18 | 19 1/2 | | | | | | | | | | | | | | | | | | 16.00 |
| 4 | 48 | | 2 1/4 | 3/4 | 1 | | 3 3/4 | 18 | 19 1/2 | | | | | | | | | | | | | | | | | | 16.00 |
| 5 | 48 | | 2 1/4 | 3/4 | 1 | | 3 3/4 | 18 | 19 1/2 | | | | | | | | | | | | | | | | | | 16.00 |

STANDARD SIGN W20-7A

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-7A.5

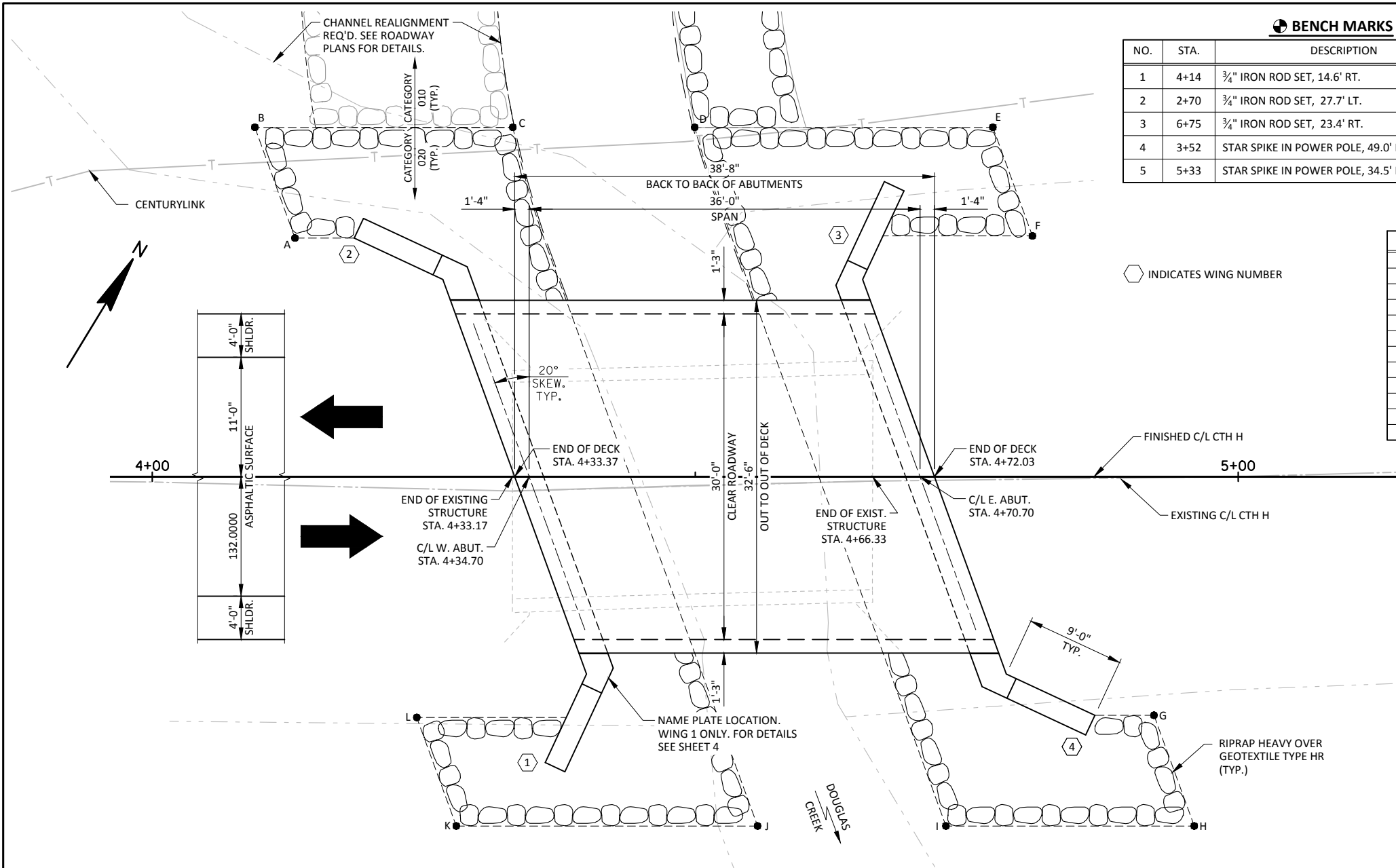
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



BENCH MARKS

| NO. | STA. | DESCRIPTION | ELEV. |
|-----|------|-------------------------------------|--------|
| 1 | 4+14 | ¾" IRON ROD SET, 14.6' RT. | 794.31 |
| 2 | 2+70 | ¾" IRON ROD SET, 27.7' LT. | 795.96 |
| 3 | 6+75 | ¾" IRON ROD SET, 23.4' RT. | 794.03 |
| 4 | 3+52 | STAR SPIKE IN POWER POLE, 49.0' RT. | 793.96 |
| 5 | 5+33 | STAR SPIKE IN POWER POLE, 34.5' LT. | 792.98 |

RIPRAP HEAVY LAYOUT

| POINT | STATION | OFFSET |
|-------|---------|---------|
| A | 4+13 | 22' LT. |
| B | 4+09 | 32' LT. |
| C | 4+33 | 32' LT. |
| D | 4+50 | 32' LT. |
| E | 4+77 | 32' LT. |
| F | 4+81 | 22' LT. |
| G | 4+92 | 22' RT. |
| H | 4+96 | 32' RT. |
| I | 4+73 | 32' RT. |
| J | 4+56 | 32' RT. |
| K | 4+28 | 32' RT. |
| L | 4+24 | 22' RT. |

DESIGN DATA

LIVE LOAD:

| | |
|---|----------|
| DESIGN LOADING | HL-93 |
| INVENTORY RATING FACTOR | RF=1.28 |
| OPERATING RATING FACTOR | RF=1.67 |
| WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) | 250 KIPS |

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 P.S.F.

MATERIAL PROPERTIES:

| | |
|-------------------------|--------------------|
| CONCRETE MASONRY, SLAB | f'c = 4,000 P.S.I. |
| ALL OTHER | f'c = 3,500 P.S.I. |
| HIGH-STRENGTH BAR STEEL | |
| REINFORCEMENT, GRADE 60 | fy = 60,000 P.S.I. |

FOUNDATION DATA

ABUTMENTS AND PIER TO BE SUPPORTED ON PILING CIP CONCRETE 10¼ X 0.25-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 110 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 65 FT PILE LENGTHS AT EAST ABUTMENT AND 60 FT PILE LENGTHS AT WEST ABUTMENT.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA

| | |
|---------------|-----------|
| A.D.T. (2018) | 195 |
| A.D.T. (2038) | 290 |
| DESIGN SPEED | 40 M.P.H. |

HYDRAULIC DATA

| | |
|-------------------------------------|---------------|
| 100 YEAR FREQUENCY | |
| DRAINAGE AREA | 9.1 SQ. MI. |
| Q ₁₀₀ TOTAL | 1,410 C.F.S. |
| THROUGH STRUCTURE | 1,393 C.F.S. |
| OVERTOPPING ROADWAY | 17 C.F.S. |
| VELOCITY - THROUGH STRUCTURE | 9.0 F.P.S. |
| WATERWAY AREA - THROUGH STRUCTURE | 154.3 SQ. FT. |
| HIGH WATER ₁₀₀ ELEVATION | 795.65 |
| SCOUR CRITICAL CODE | 5 |

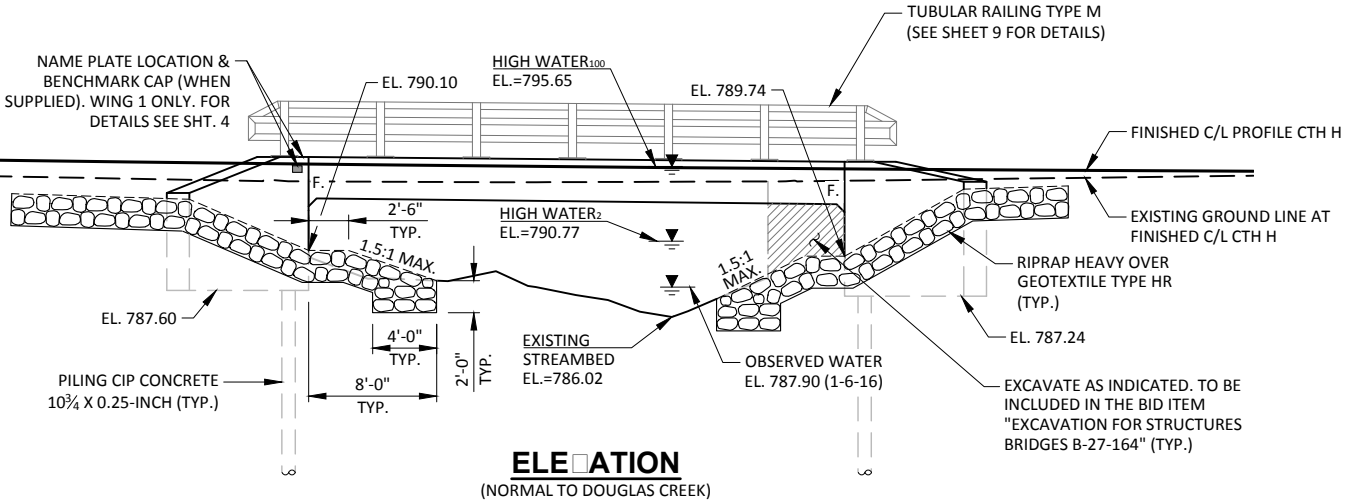
| | |
|-------------------------------|--------------|
| DESIGN ROADWAY OVERFLOW | |
| ROADWAY OVERTOPPING FREQUENCY | 83 YRS. |
| Q _{OVERTOPPING} | 1,360 C.F.S. |
| OVERTOPPING ELEVATION | 795.49 |

| | |
|-----------------------------------|------------|
| EROSION CONTROL | |
| Q ₂ | 275 C.F.S. |
| HIGH WATER ₂ ELEVATION | 790.77 |

LIST OF DRAWINGS

| | |
|------------------------------|----|
| GENERAL PLAN | 1. |
| CROSS SECTION AND QUANTITIES | 2. |
| SUBSURFACE EXPLORATION | 3. |
| WEST ABUTMENT | 4. |
| WEST ABUTMENT DETAILS | 5. |
| EAST ABUTMENT | 6. |
| EAST ABUTMENT DETAILS | 7. |
| SUPERSTRUCTURE | 8. |
| TUBULAR RAILING TYPE M | 9. |

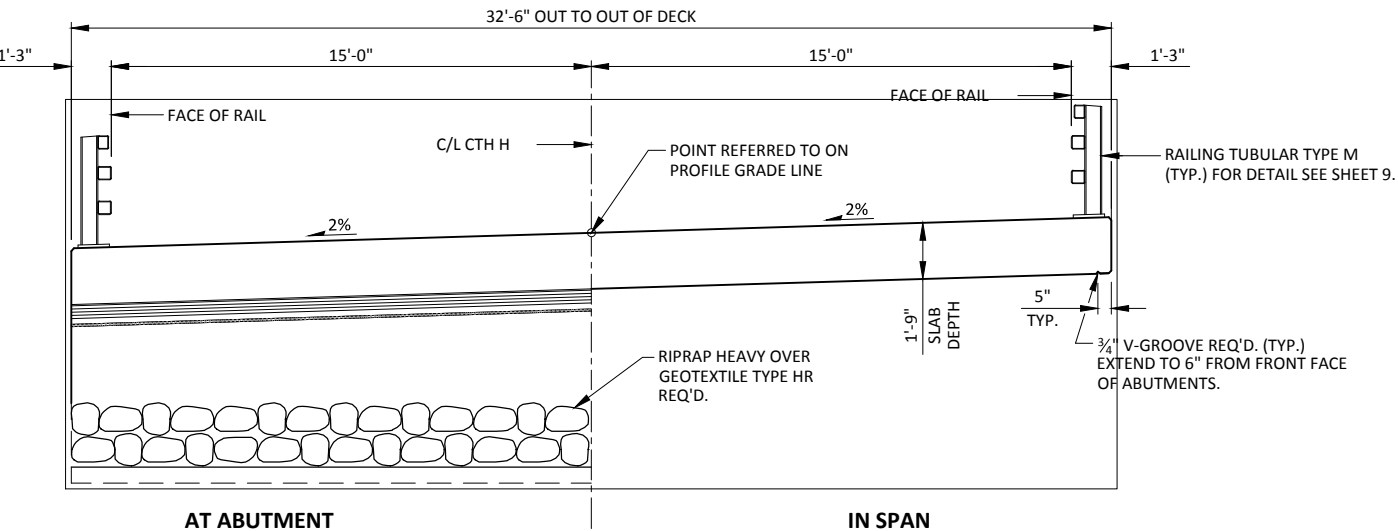
PLAN B-27-164
(SINGLE-SPAN REINFORCED CONCRETE FLAT SLAB)



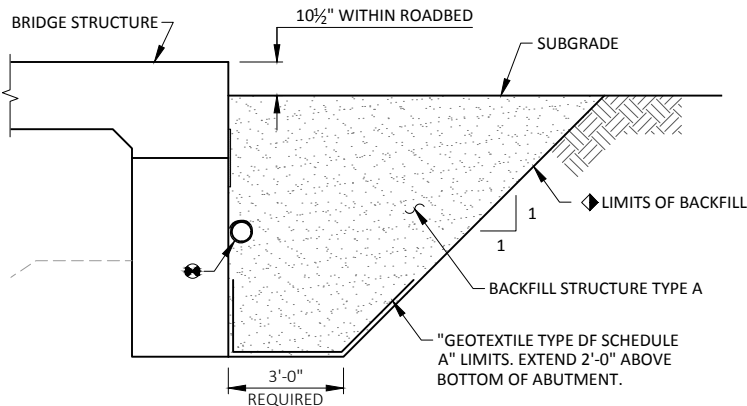
DESIGN CONSULTANT
PATRICK BOLAND, PE
(608) 588-7484

BRIDGE OFFICE CONTACT
WILLIAM DREHER, PE
(608) 266-8489

| | | | |
|---|---|--------------|------------------|
| NO. | DATE | REVISION | BY |
| JEWELL associates engineers, inc. Engineers - Surveyors - Architects | | | |
| 560 SUNRISE DRIVE SPRING GREEN, WI 53588 PHONE: (608) 588-7484 FAX: (608) 588-9322 | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| ACCEPTED | William C. Dreher SDR CHIEF STRUCTURES DESIGN ENGINEER | | 11/01/17 DATE |
| STRUCTURE B-27-164 | | | |
| CTH H OVER DOUGLAS CREEK | | | |
| COUNTY | JACKSON | TOWN/VILLAGE | IRVING |
| DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS | | | |
| DESIGNED BY | RBH | DESIGN CK'D. | PTB |
| DRAWN BY | DJT | PLANS CK'D. | PTB |
| GENERAL PLAN | | | SHEET 1 OF 9 |

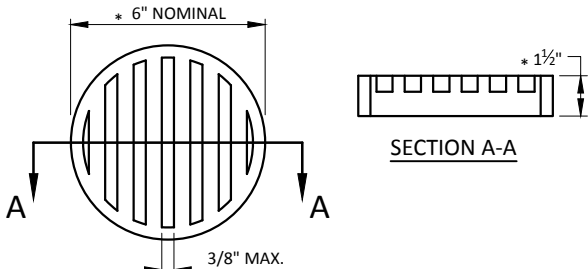


PROPOSED CROSS-SECTION THROUGH ROADWAY
(LOOKING EAST)



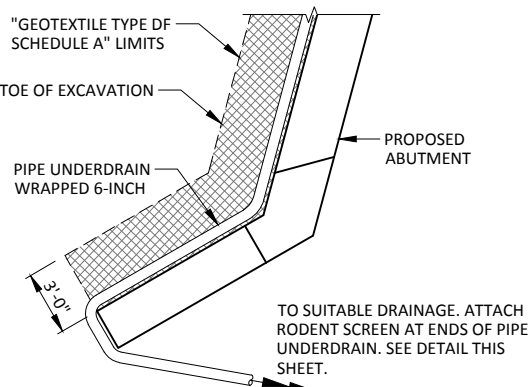
BACKFILL STRUCTURE DETAIL
(TYPICAL AT BOTH ABUTMENTS)

- ◆ BACKFILL STRUCTURE TYPE A PAY LIMITS. BACKFILL BEYOND PAY LIMITS SHALL BE INCIDENTAL TO THE BID ITEM "EXCAVATION FOR STRUCTURES B-27-164". LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- ◆ PIPE UNDERDRAIN WRAPPED 6-INCH, SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON THIS SHEET. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."

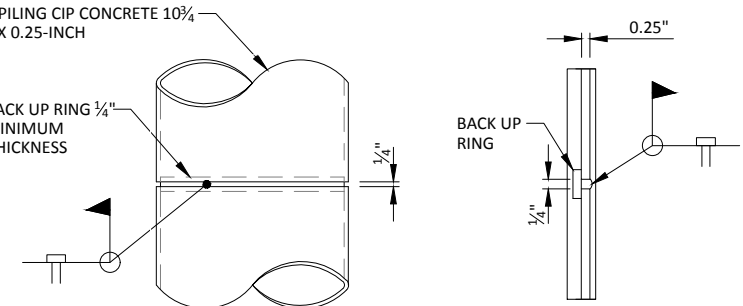


RODENT SCREEN

- NOTES:
- * DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.
- ORIENT SCREEN SO SLOTS ARE VERTICAL.
- THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".
- THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED ENDS OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



PIPE UNDERDRAIN DETAIL



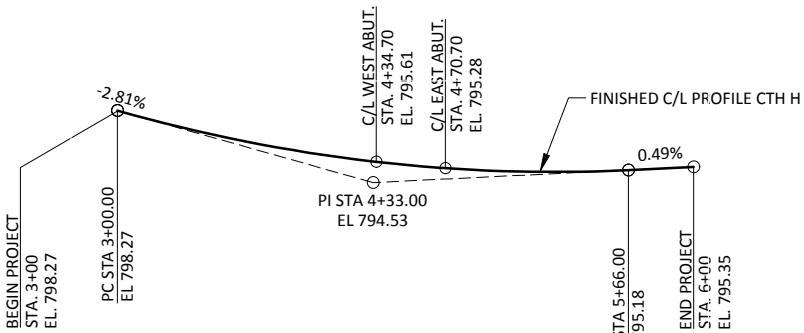
CAST-IN-PLACE
'PIPE PILE'

C.I.P. PILE
WELD DETAIL

- NOTES:
- CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATION.

TOTAL ESTIMATED QUANTITIES

| ITEM NUMBER | ITEM DESCRIPTION | UNIT | W. ABUT. | SUPER | E. ABUT. | TOTALS |
|---------------|--|------|----------|--------|----------|-------------|
| 203.0600.S | REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 4+50 | LS | -- | -- | -- | 1 |
| 206.1000 | EXCAVATION FOR STRUCTURES BRIDGES B-27-164 | LS | -- | -- | -- | 1 |
| 210.1500 | BACKFILL STRUCTURE TYPE A | TON | 145 | -- | 145 | 290 |
| 502.0100 | CONCRETE MASONRY BRIDGES | CY | 32 | 87 | 32 | 151 |
| 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | -- | 160 | -- | 160 |
| 505.0400 | BAR STEEL REINFORCEMENT HS STRUCTURES | LB | 2,520 | -- | 2,520 | 5,040 |
| 505.0600 | BAR STEEL REINFORCEMENT HS COATED STRUCTURES | LB | 1,380 | 14,830 | 1,390 | 17,600 |
| 513.4061 | RAILING TUBULAR TYPE M B-27-164 | LF | -- | 81 | -- | 81 |
| 516.0500 | RUBBERIZED MEMBRANE WATERPROOFING | SY | 7 | -- | 7 | 14 |
| 550.2104 | PILING CIP CONCRETE 10 3/4 X 0.25-INCH | LF | 475 | -- | 515 | 990 |
| 606.0300 | RIPRAP HEAVY | CY | 90 | -- | 90 | 180 |
| 612.0406 | PIPE UNDERDRAIN WRAPPED 6-INCH | LF | 90 | -- | 90 | 180 |
| 645.0111 | GEOTEXTILE TYPE DF SCHEDULE A | SY | 50 | -- | 50 | 100 |
| 645.0120 | GEOTEXTILE TYPE HR | SY | 150 | -- | 150 | 300 |
| NON-BID ITEMS | | | | | | |
| | FILLER | SIZE | | | | 1/2" & 3/4" |



CTH H - PROFILE GRADE LINE

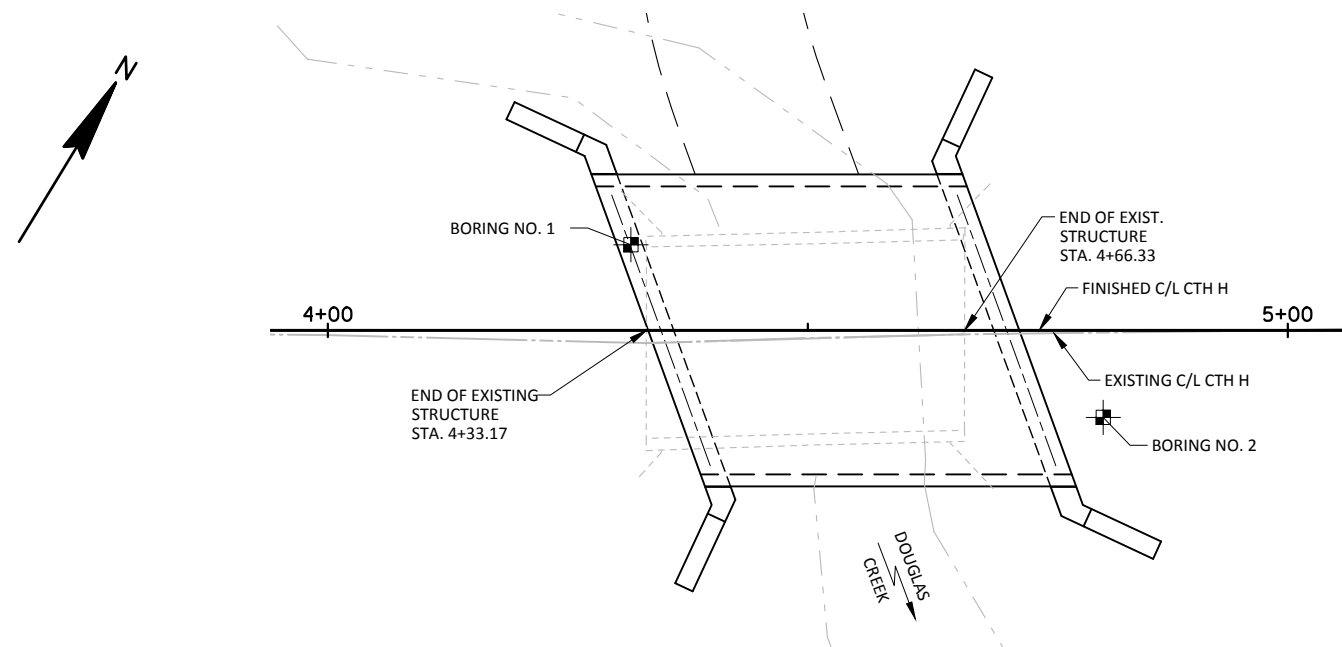
STATE PROJECT NUMBER

7322-00-70

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED. BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
- ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICA VERTICAL DATUM OF 1988 (NAVD 88).
- JOINT FILLER SHALL CONFORM TO A.A.S.H.T.O. DESIGNATION M153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M213.
- THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS, OR AS DIRECTED BY THE ENGINEER IN THE FIELD.
- AT THE BACK FACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A. SEE THIS SHEET FOR DETAIL.
- APPLY PROTECTIVE SURFACE TREATMENT TO THE TOP OF THE DECK, THE SIDES OF THE DECK AND EXTERIOR 12" OF THE UNDERSIDE OF THE DECK (CONCRETE MATERIAL ONLY).
- THE EXISTING STRUCTURE (P-27-0043) IS A SINGLE SPAN CONCRETE DECK GIRDER STRUCTURE SUPPORTED ON CONCRETE ABUTMENTS. THE STRUCTURE HAS A 19.7' CLEAR ROADWAY WIDTH AND A 33.3' OVERALL LENGTH AND SHALL BE REMOVED.
- ALL STATIONS AND ELEVATIONS SHOWN ARE IN FEET.
- THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.
- SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATIVE METHOD IS APPROVED BY THE ENGINEER IN THE FIELD.
- THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

| NO. | DATE | REVISION | BY |
|--|------|--------------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-27-164 | | | |
| DRAWN BY | | DJT | PLANS CK'D. PTB |
| CROSS SECTION AND QUANTITIES | | SHEET 2 OF 9 | |



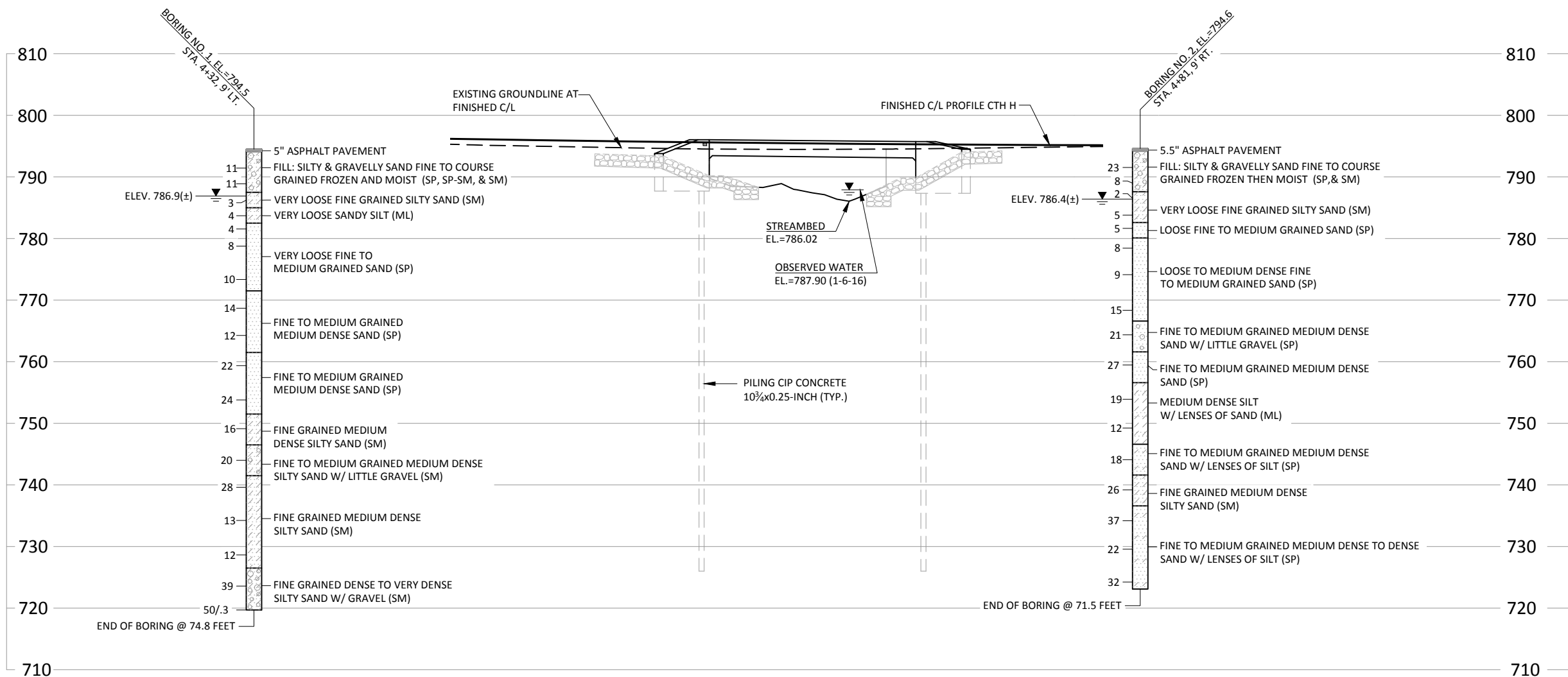
PLAN B-27-164

| BORING NUMBER | DATE COMPLETED | NORTHING (Y) | EASTING (X) |
|--------------------------|---------------------------|---------------------|--------------------|
| 1 | 01/15/16 | 136,351.7 | 339,438.3 |
| 2 | 01/15/16 | 136,362.1 | 339,489.7 |

BORINGS & REPORT
COMPLETED BY:

AMERICAN ENGINEERING TESTING, INC.
4203 SCHOFIELD AVENUE, SUITE 1
SCHOFIELD, WI 54476

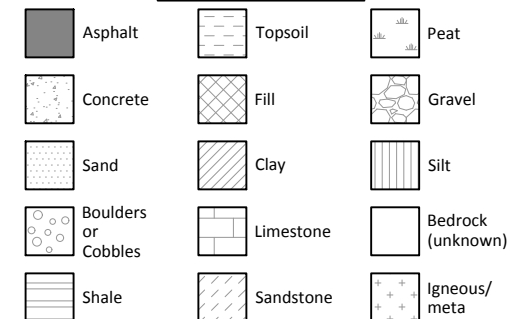
ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE 10 $\frac{3}{4}$ X 0.25-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 110 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 60 FT PILE LENGTH AT WEST ABUTMENT AND 65 FT PILE LENGTH AT EAST ABUTMENT.



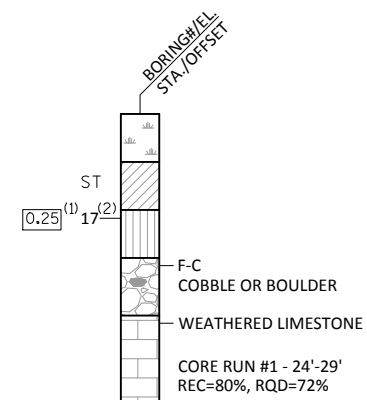
STATE PROJECT NUMBER

7322-00-70

MATERIAL SYMBOLS



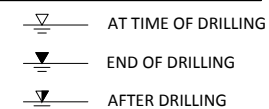
LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED, THE SPT 'N' VALUE IS BASED ON AASHTO T-206 STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATIONS



ABBREVIATIONS

F-FINE M-MEDIUM C-COURSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

| | | | |
|--|------|--------------|------------------------|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-27-164 | | | |
| | | DRAWN BY | PTB PLANS CK'D. RBF |
| SUBSURFACE E <input type="checkbox"/> PLORATION | | SHEET 3 OF 9 | |

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 5 FOR BILL OF BARS.

DO NOT PLACE FILL HIGHER THAN 3 FEET FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

ADJUST REINFORCEMENT AS NECESSARY TO MISS PILING.

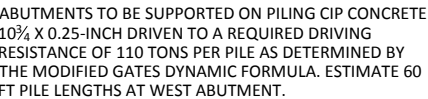
F.F. - FRONT FACE

B.F. - BACK FACE



(WEST ABUTMENT LOOKING WEST)

FRONT FACE BAR STEEL REINF.



- ① KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6.
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING EXTEND FROM 9" BELOW BRIDGE SEAT TO 1" BELOW TOP OF WINGS.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ▲ ½" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD ⅛" BELOW SURFACE OF CONCRETE)
- ▲ ¾" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- ★ A506 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE IT HAS TAKEN ITS INITIAL SET. EMBED BAR 1'-0".
- PILE SPACING MEASURED AT BASE OF ABUTMENT BODY.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."



BILL OF BARS
WEST ABUTMENT

1 380 LB COATED
2 20 LB UNCOATED

| BAR MARK | NO. REQ'D. | LENGTH | BENT | COAT | BAR SERIES | LOCATION |
|----------|------------|--------|------|------|------------|-------------------------------------|
| A501 | 78 | 6-4 | X | | | BODY - VERT. - F.F. & B.F. |
| A502 | 39 | 8-5 | X | | | BODY - VERT. - TOP |
| A403 | 30 | 2-8 | X | | | TIE BARS |
| A504 | 9 | 39-2 | | | | BODY - HORIZ. - F.F. |
| A805 | 18 | 25-9 | X | | | BODY - HORIZ. - B.F. |
| A506 | 33 | 2-0 | | X | | BODY - VERT. - DOWELS |
| A407 | 22 | 9-2 | X | X | * | WING 1 - VERT. - F.F. & B.F. |
| A408 | 5 | 7-10 | | X | | WING 1 - VERT. |
| A409 | 2 | 3-4 | | X | | WING1 & 2 - VERT. - TOP |
| A510 | 9 | 11-8 | X | X | | WING 1 - HORIZ. - F.F. |
| A811 | 9 | 13-3 | X | X | | WING 1 - HORIZ. - B.F. |
| A412 | 2 | 8-10 | | X | | WING 1 - HORIZ. - F.F. & B.F. - TOP |
| A413 | 2 | 6-3 | | X | | WING 1 - HORIZ. - F.F. & B.F. - TOP |
| A414 | 2 | 3-11 | | X | | WING 1 - HORIZ. - F.F. & B.F. - TOP |
| A415 | 2 | 9-3 | X | X | | WING 1 - HORIZ. - F.F. & B.F. - TOP |
| A416 | 4 | 8-8 | X | X | | WING 1 - HORIZ. - TOP |
| A417 | 22 | 9-3 | X | X | * | WING 2 - VERT. - F.F. & B.F. |
| A418 | 5 | 7-3 | | X | | WING 2 - VERT. |
| A519 | 9 | 11-8 | X | X | | WING 2 - HORIZ. - F.F. |
| A820 | 9 | 13-3 | X | X | | WING 2 - HORIZ. - B.F. |
| A421 | 4 | 8-10 | | X | | WING 2 - HORIZ. - TOP |
| A422 | 2 | 7-6 | | X | | WING 2 - HORIZ. - TOP |
| A423 | 2 | 8-11 | X | X | | WING 2 - HORIZ. - TOP |
| A424 | 4 | 8-8 | X | X | | WING 2 HORIZ. - TOP |

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

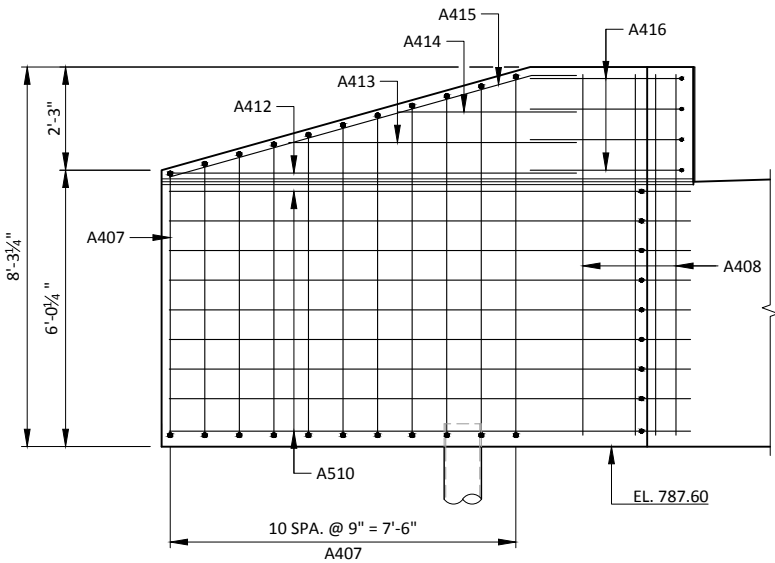
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

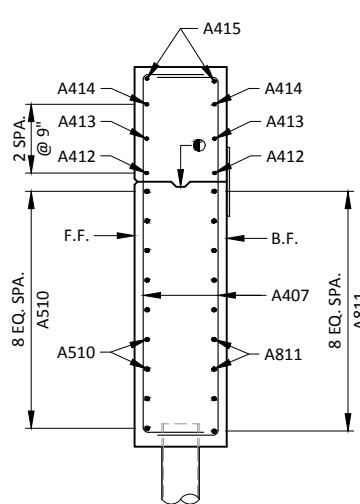
BAR SERIES TABLE

| BAR MARK | NO. REQ'D. | LENGTH |
|----------|----------------|-------------|
| A407 | 2 SERIES OF 11 | 10-3 TO 8-1 |
| A417 | 2 SERIES OF 11 | 9-8 TO 8-10 |

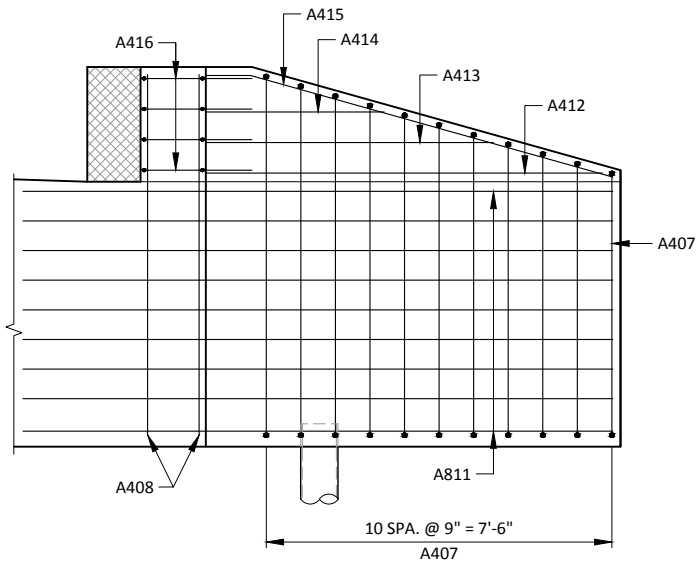
BUNDLE AND TAG EACH SERIES SEPARATELY.



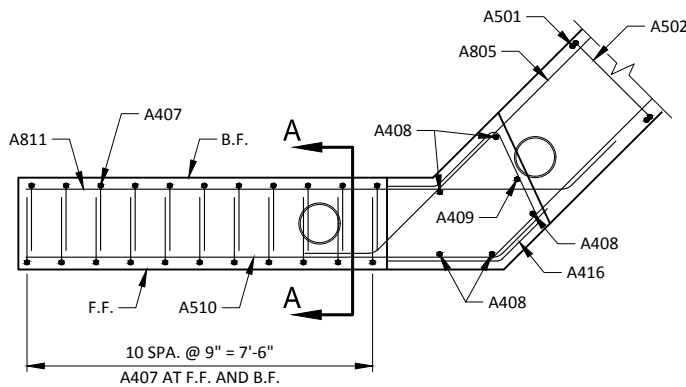
F.F. ELEVATION - WING 1



SECTION A-A



B.F. ELEVATION - WING 1



PLAN VIEW - WING 1

LEGEND

- OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4" V-GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

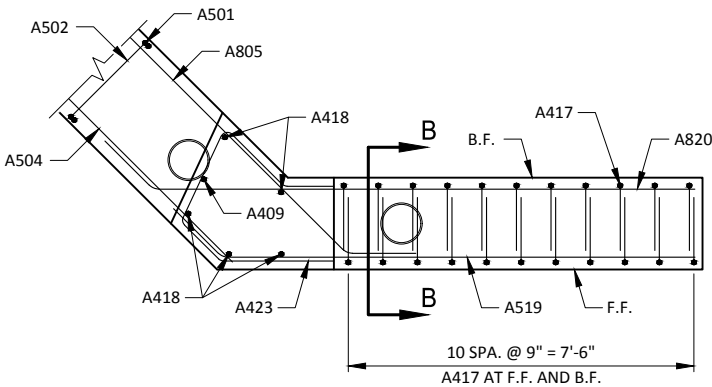
NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

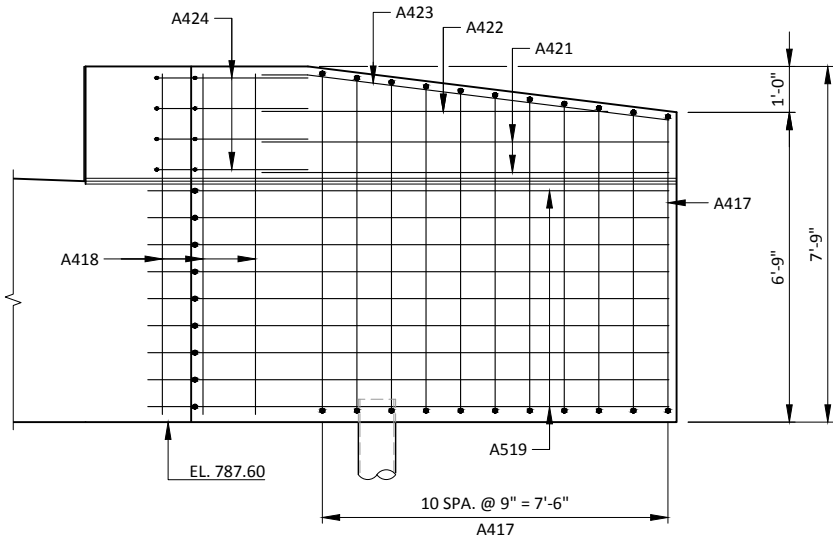
ADJUST REINFORCEMENT AS NECESSARY TO MISS PILING.

F.F. - FRONT FACE

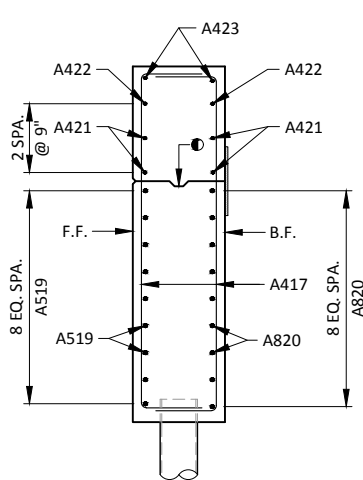
B.F. - BACK FACE



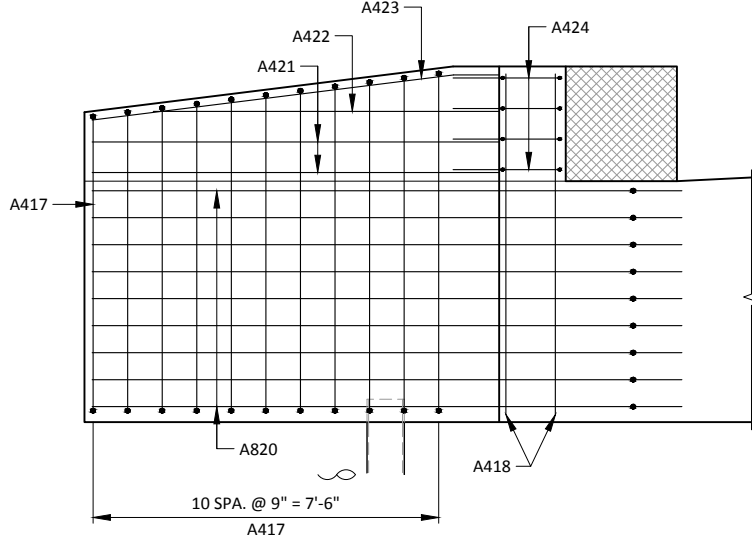
PLAN VIEW - WING 2



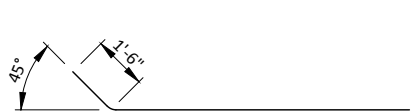
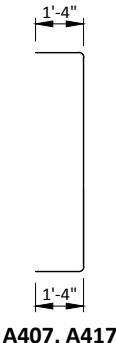
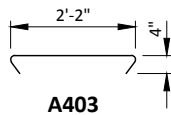
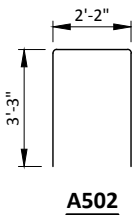
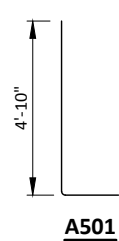
F.F. ELEVATION - WING 2



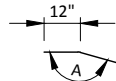
SECTION B-B



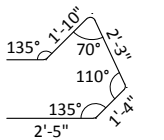
B.F. ELEVATION - WING 2



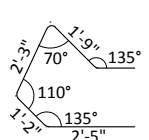
A805, A510, A811, A519, A820



A415 & A423



A416



A424

| NO. | DATE | REVISION | BY |
|--|------|--------------|-----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-27-164 | | | |
| DRAWN BY | | RBH | PLANS CK'D. PTB |
| WEST ABUTMENT DETAILS | | SHEET 5 OF 9 | |

NOTES

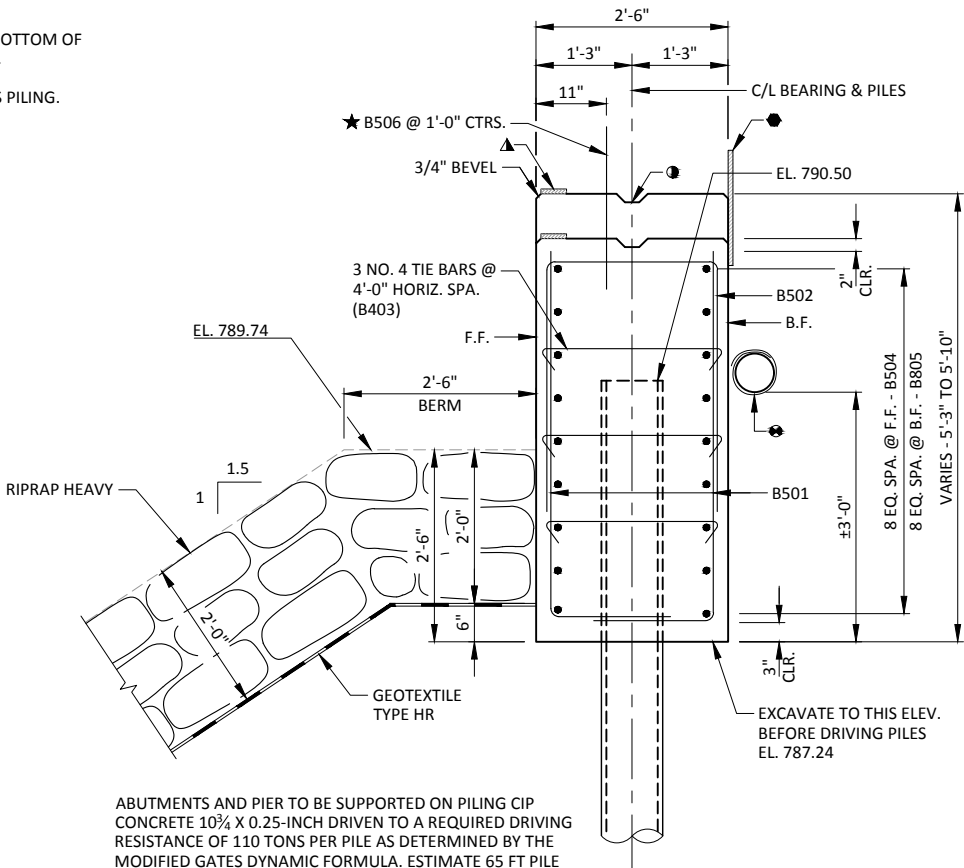
SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE SHEET 7 FOR BILL OF BARS.

DO NOT PLACE FILL HIGHER THAN 3 FEET FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

ADJUST REINFORCEMENT AS NECESSARY TO MISS PILING.

F.F. - FRONT FACE

B.F. - BACK FACE

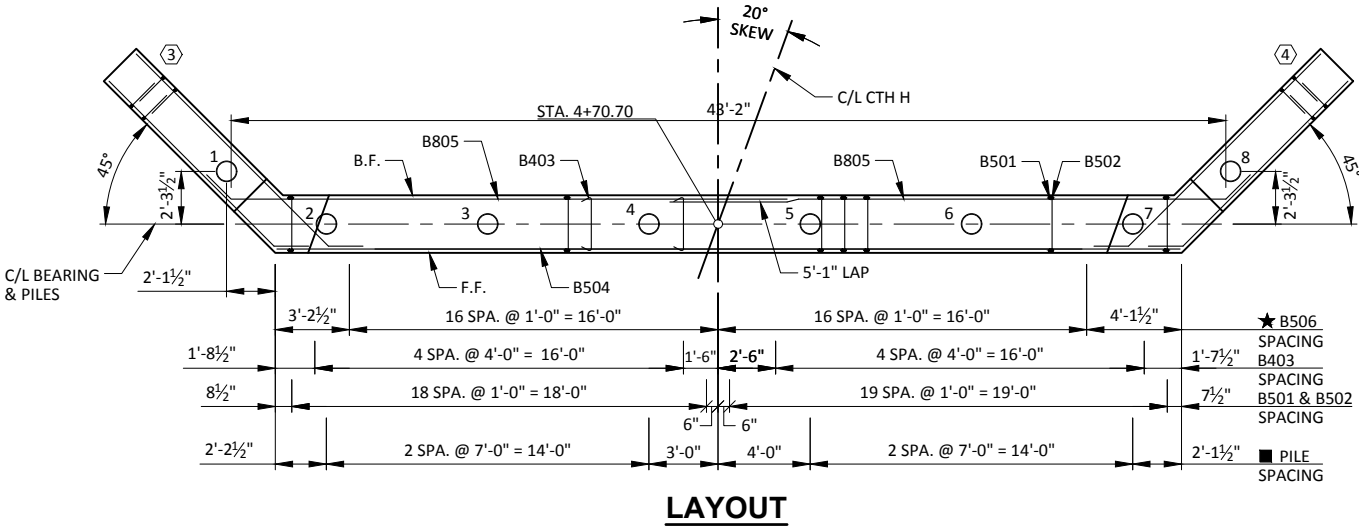
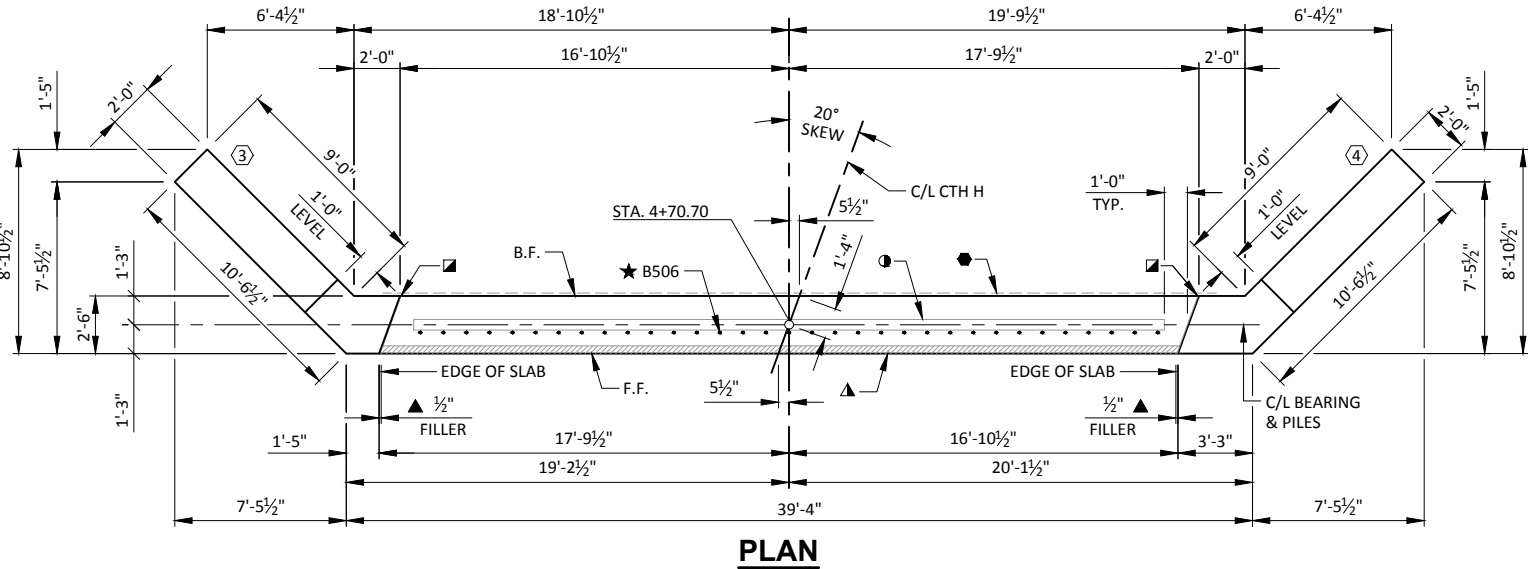
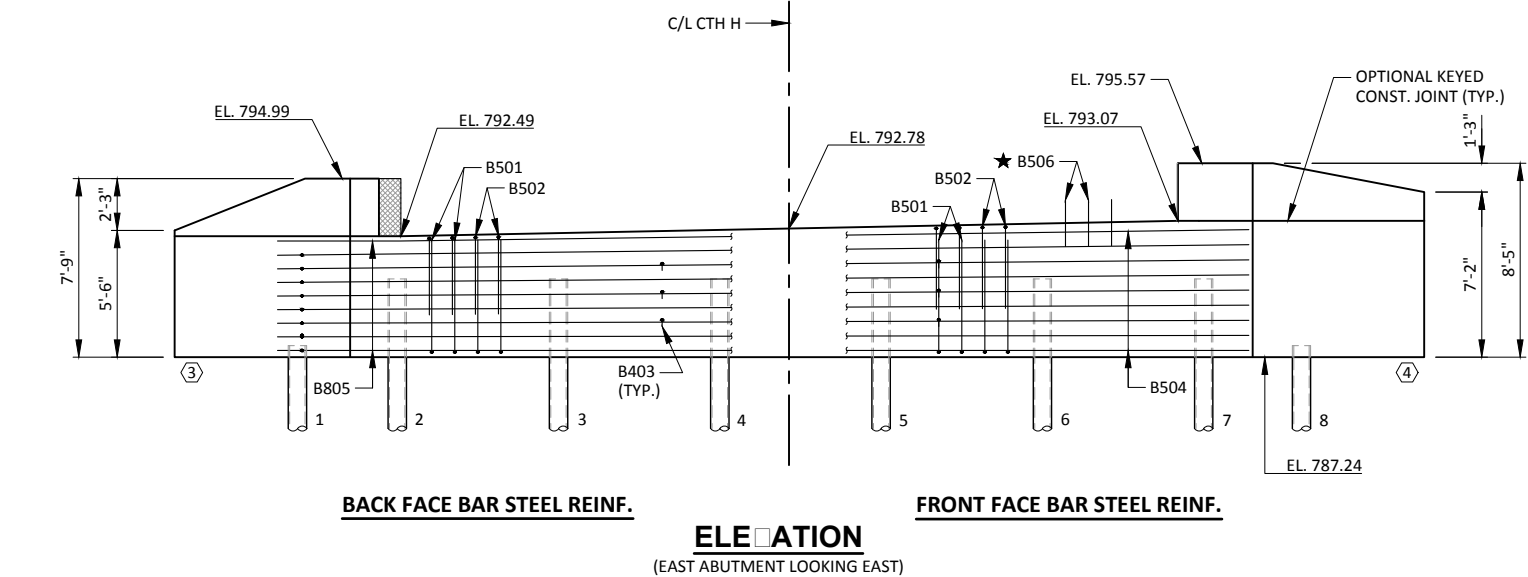


ABUTMENTS AND PIER TO BE SUPPORTED ON PILING CIP CONCRETE 10¾ X 0.25-INCH DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 110 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATE 65 FT PILE LENGTHS AT EAST ABUTMENT.

TYPICAL SECTION THROUGH ABUTMENT BODY

LEGEND

- KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6.
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING EXTEND FROM 9" BELOW BRIDGE SEAT TO 1" BELOW TOP OF WINGS.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ½" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINUOS JOINT SEALER. (1" DEEP & HOLD ⅜" BELOW SURFACE OF CONCRETE)
- ¾" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- B506 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE IT HAS TAKEN ITS INITIAL SET. EMBED BAR 1'-0".
- PILE SPACING MEASURED AT BASE OF ABUTMENT BODY.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPED 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SCREEN AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SHEET 2. RODENT SCREEN TO BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH."



| NO. | DATE | REVISION | BY |
|--|------|-----------------|--------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-27-164 | | | |
| DRAWN BY RBH | | PLANS CK'D. PTB | |
| EAST ABUTMENT | | | SHEET 6 OF 9 |

BILL OF BARS
EAST ABUTMENT

1300 LB COATED
220 LB UNCOATED

| BAR MARK | NO. REQ'D. | LENGTH | BENT | COAT | BAR SERIES | LOCATION |
|----------|------------|--------|------|------|------------|-------------------------------------|
| B501 | 78 | 6-4 | X | | | BODY - VERT. - F.F. & B.F. |
| B502 | 39 | 8-5 | X | | | BODY - VERT. - TOP |
| B403 | 30 | 2-8 | X | | | TIE BARS |
| B504 | 9 | 39-2 | | | | BODY - HORIZ. - F.F. |
| B805 | 18 | 25-9 | X | | | BODY - HORIZ. - B.F. |
| B506 | 33 | 2-0 | | X | | BODY - VERT. - DOWELS |
| B407 | 22 | 9-2 | X | X | * | WING 3 - VERT. - F.F. & B.F. |
| B408 | 5 | 7-4 | | X | | WING 3 - VERT. |
| B409 | 2 | 3-4 | | X | | WING 3 & 4 - VERT. - TOP |
| B510 | 9 | 11-8 | X | X | | WING 3 - HORIZ. - F.F. |
| B811 | 9 | 13-3 | X | X | | WING 3 - HORIZ. - B.F. |
| B412 | 2 | 8-10 | | X | | WING 3 - HORIZ. - F.F. & B.F. - TOP |
| B413 | 2 | 3-11 | | X | | WING 3 - HORIZ. - F.F. & B.F. - TOP |
| B414 | 2 | 9-3 | | X | | WING 3 - HORIZ. - F.F. & B.F. - TOP |
| B415 | 2 | 6-3 | | X | | WING 3 - HORIZ. - F.F. & B.F. - TOP |
| B416 | 2 | 8-8 | X | X | | WING 3 - HORIZ. - TOP |
| B417 | 22 | 9-11 | X | X | * | WING 4 - VERT. - F.F. & B.F. |
| B418 | 5 | 8-0 | | X | | WING 4 - VERT. |
| B519 | 9 | 11-8 | | X | | WING 4 - HORIZ. - F.F. |
| B820 | 9 | 13-3 | X | X | | WING 4 - HORIZ. - B.F. |
| B421 | 4 | 8-10 | | X | | WING 4 - HORIZ. - TOP |
| B422 | 2 | 6-3 | | X | | WING 4 - HORIZ. - TOP |
| B423 | 2 | 8-11 | X | X | | WING 4 HORIZ. - TOP |
| B424 | 4 | 8-8 | X | X | | WING 4 HORIZ. - TOP |

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

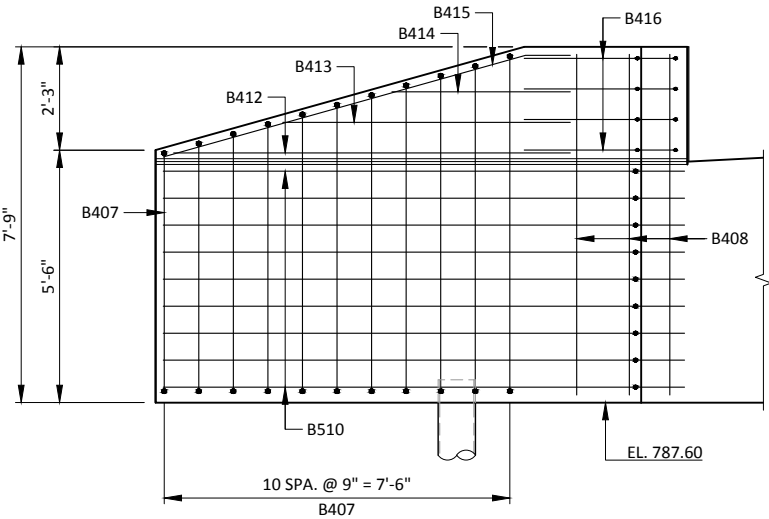
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

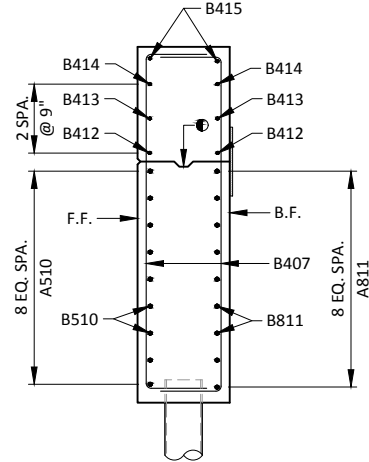
BAR SERIES TABLE

| BAR MARK | NO. REQ'D. | LENGTH |
|----------|----------------|-------------|
| B407 | 2 SERIES OF 11 | 10-3 TO 8-1 |
| B417 | 2 SERIES OF 11 | 10-4 TO 9-6 |

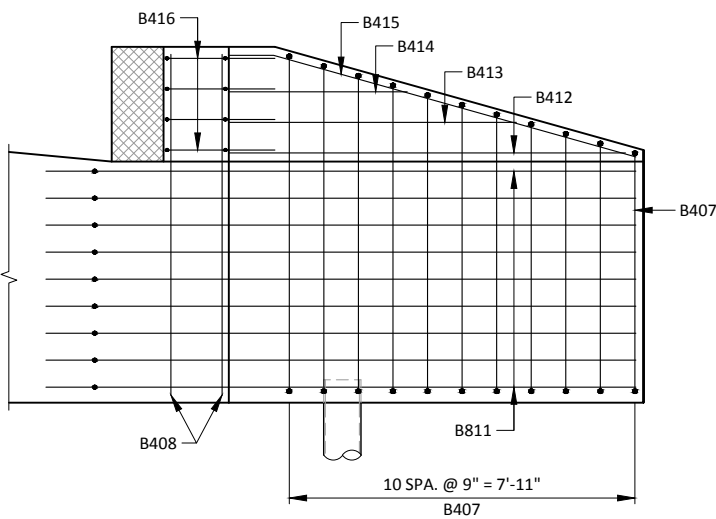
BUNDLE AND TAG EACH SERIES SEPARATELY.



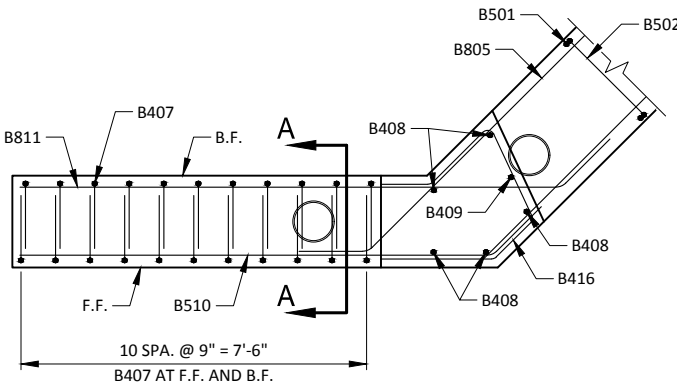
F.F. ELEVATION - WING 3



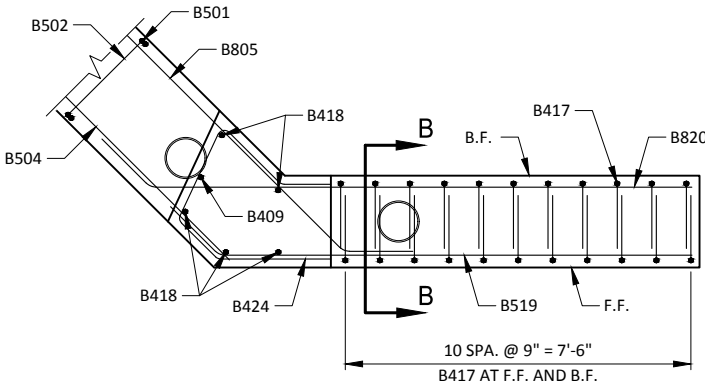
SECTION A-A



B.F. ELEVATION - WING 3



PLAN VIEW - WING 3



PLAN VIEW - WING 4

LEGEND

- OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY SURFACED & BEVELED 2x6. 3/4" V-GROOVE AT FRONT FACE OF WING WALL AND HORIZONTAL 18" RUBBERIZED MEMBRANE WATERPROOFING AT BACK FACE IF CONSTRUCTION JOINT IS USED. COST IS INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

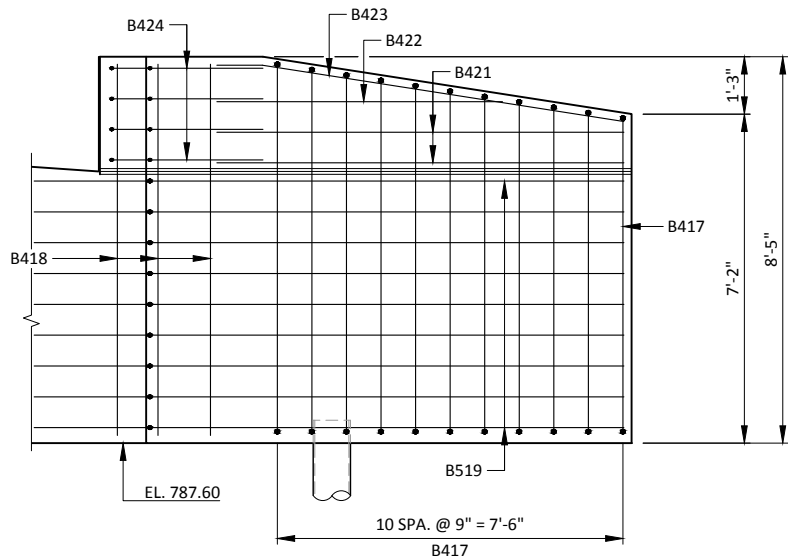
NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY. SEE THIS SHEET FOR BILL OF BARS.

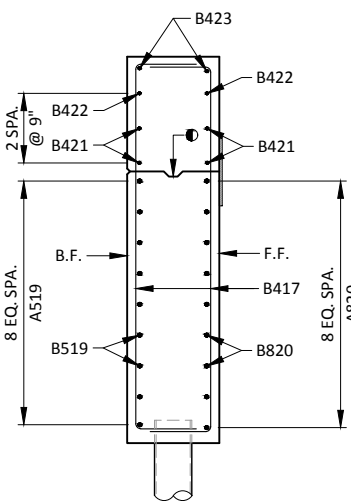
ADJUST REINFORCEMENT AS NECESSARY TO MISS PILING.

F.F. - FRONT FACE

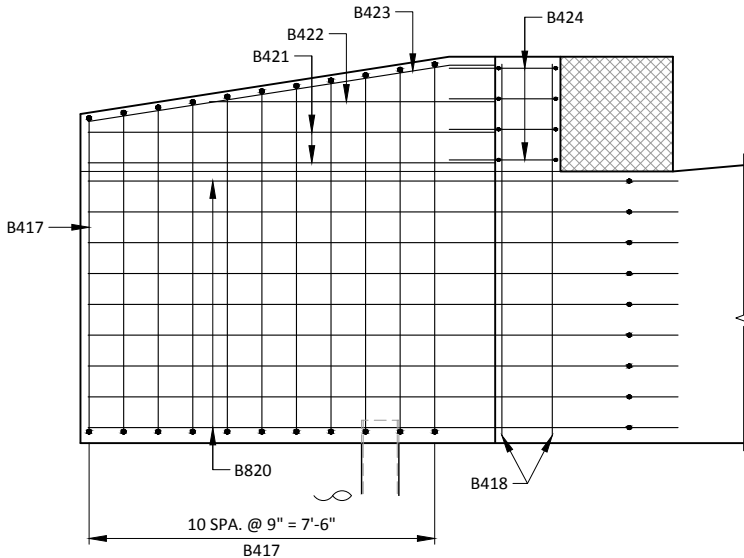
B.F. - BACK FACE



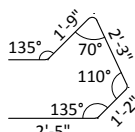
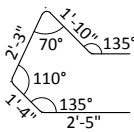
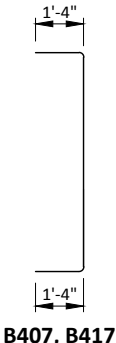
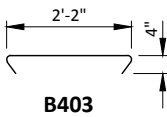
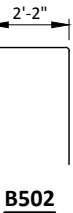
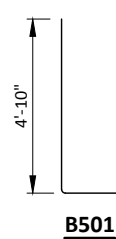
F.F. ELEVATION - WING 4



SECTION B-B



B.F. ELEVATION - WING 4



B415 & B423

| MARK | 'A' |
|------|---------|
| A415 | 164°17' |
| A423 | 171°07' |

| NO. | DATE | REVISION | BY |
|--|------|--------------|-----------------|
| | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-27-164 | | | |
| DRAWN BY | | RBH | PLANS CK'D. PTB |
| EAST ABUTMENT DETAILS | | SHEET 7 OF 9 | |

BILL OF BARS
SUPERSTRUCTURE

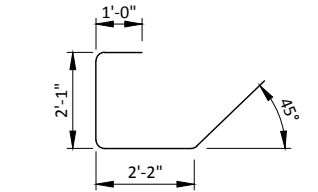
14 830 LB COATED

| BAR MARK | NO. REQ'D. | LENGTH | BENT | COAT | LOCATION |
|----------|------------|--------|------|------|---------------------------------|
| S501 | 66 | 7-6 | X | X | END OF DECK |
| S502 | 25 | 38-3 | | X | SLAB - TOP - LONGIT. |
| S503 | 45 | 34-2 | | X | SLAB - TOP - TRANS. |
| S504 | 44 | 34-2 | | X | SLAB - BOTTOM - TRANS. |
| S1005 | 63 | 32-6 | | X | SLAB - BOTTOM - LONGIT. |
| S1006 | 2 | 38-3 | | X | SLAB - BOTTOM - LONGIT. - EDGES |
| S607 | 40 | 6-0 | | X | RAIL POSTS - INTERIOR |
| S608 | 16 | 6-0 | X | X | RAIL POSTS - ENDS |
| S609 | 24 | 12-0 | X | X | RAIL POSTS - INTERIOR |
| S610 | 4 | 12-0 | X | X | RAIL POSTS - CORNERS |

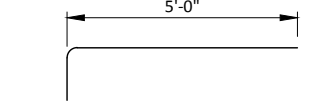
NOTES: THE FIRST DIGIT OF A THREE DIGIT BAR MARK AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

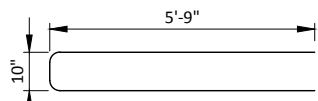
SOME BARS HAVE BEEN OMITTED FOR CLARITY.



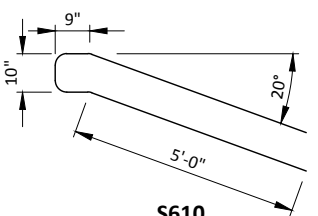
S501



S608



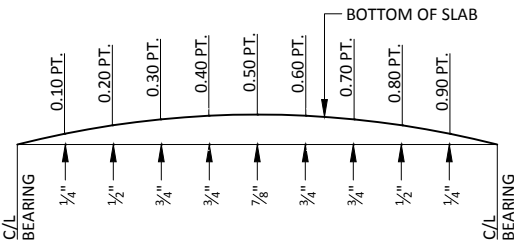
S609



S610

LEGEND

- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- 3/4" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB.
- DIMENSION IS NORMAL TO THE C/L OF SUBSTRUCTURE UNITS.
- SEE SHEET 4 FOR PLACEMENT OF A506 BARS, SEE SHEET 6 FOR PLACEMENT OF B506 BARS.



CAMBER DIAGRAM

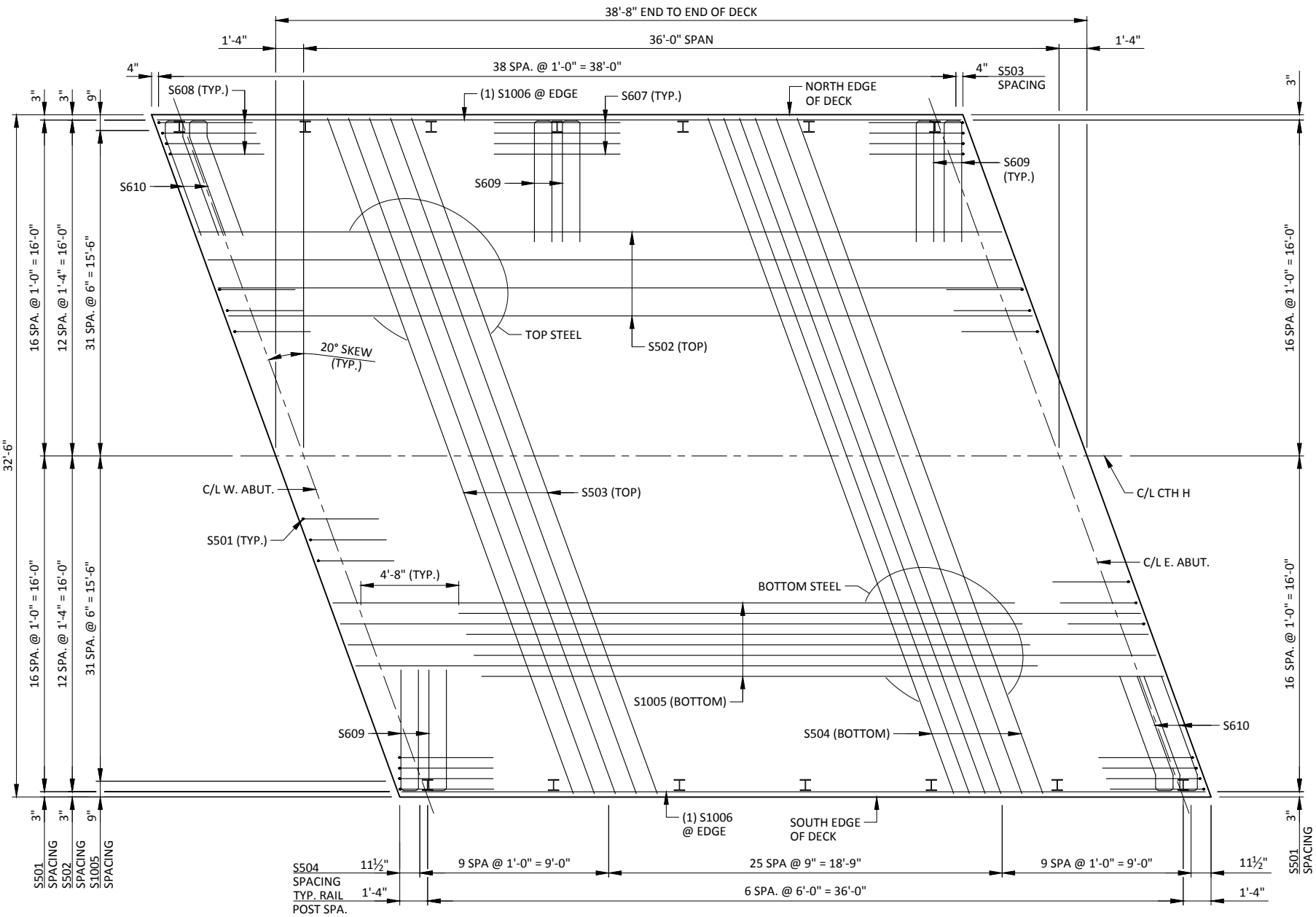
CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPAN AS SHOWN TO PROVIDE FOR THEORETICAL DEADLOAD DEFLECTION AND FUTURE PLASTIC FLOW. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB OR CENTER LINE FOLLOW THIS PROCEDURE:
TOP OF SLAB ELEVATION AT FINAL GRADE
-SLAB THICKNESS
+CAMBER
+FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (COMPUTED BY CONTRACTOR)
=TOP OF SLAB FALSEWORK ELEVATION.

SURVEY TOP OF DECK ELEVATIONS

| | W. ABUT. | 0.50 PT. | E. ABUT. |
|--------------------|----------|----------|----------|
| NOTH EDGE OF DECK | | | |
| CENTER LINE | | | |
| SOUTH EDGE OF DECK | | | |

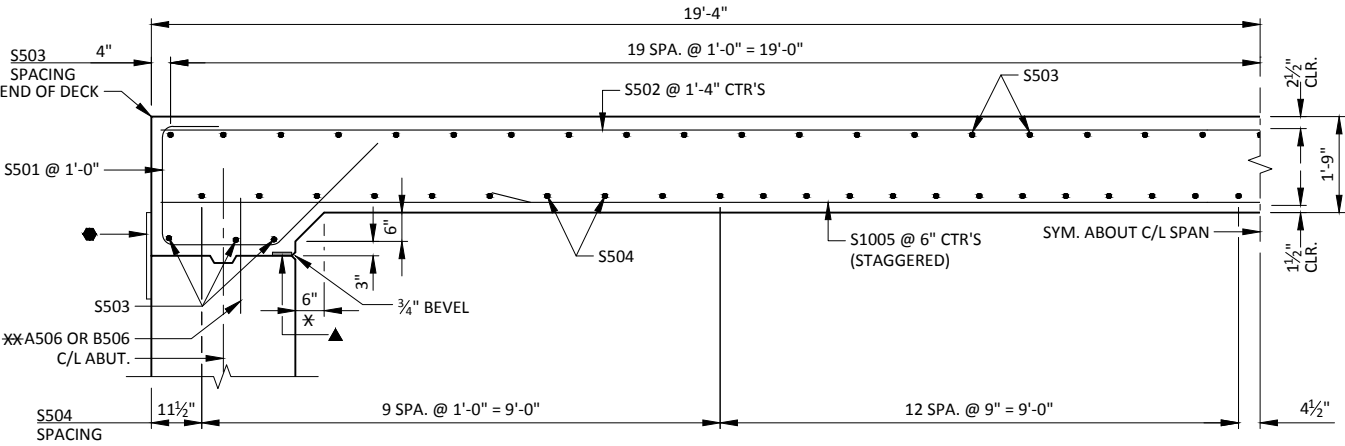
PRIOR TO RELEASING SLAB FASLEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C/L OF THE ABUTMENTS AND AT 0.50 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG THE EDGE OF DECK AND CENTER LINE. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.



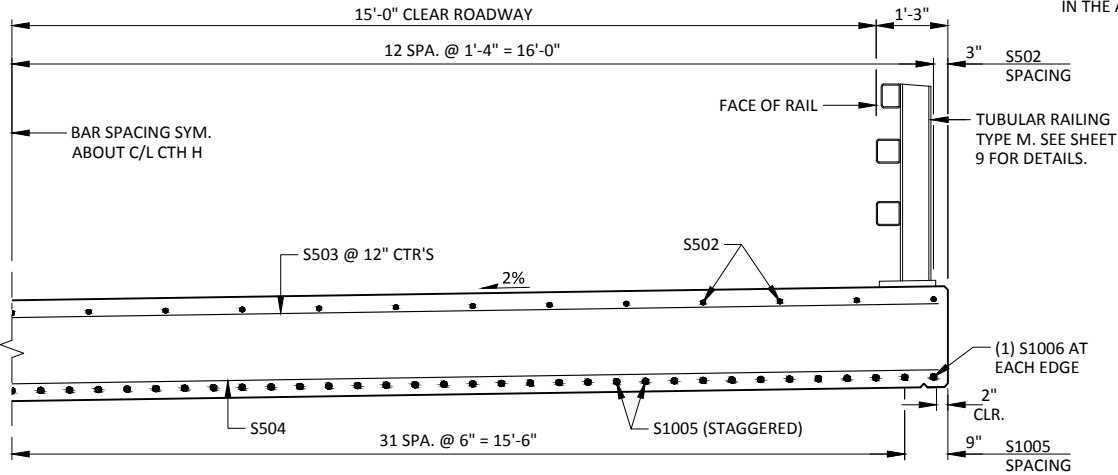
PLAN

TOP OF DECK ELEVATIONS

| | C/L W. ABUT. | 0.10 PNT. | 0.20 PNT. | 0.30 PNT. | 0.40 PNT. | 0.50 PNT. | 0.60 PNT. | 0.70 PNT. | 0.80 PNT. | 0.90 PNT. | C/L E. ABUT. |
|---------|--------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|--------------|
| N. EDGE | 795.35 | 795.31 | 795.26 | 795.22 | 795.19 | 795.15 | 795.12 | 795.08 | 795.05 | 795.02 | 794.99 |
| C/L | 795.61 | 795.57 | 795.53 | 795.49 | 795.46 | 795.42 | 795.39 | 795.36 | 795.33 | 795.30 | 795.28 |
| S. EDGE | 795.87 | 795.84 | 795.80 | 795.77 | 795.73 | 795.70 | 795.67 | 795.64 | 795.62 | 795.59 | 795.57 |

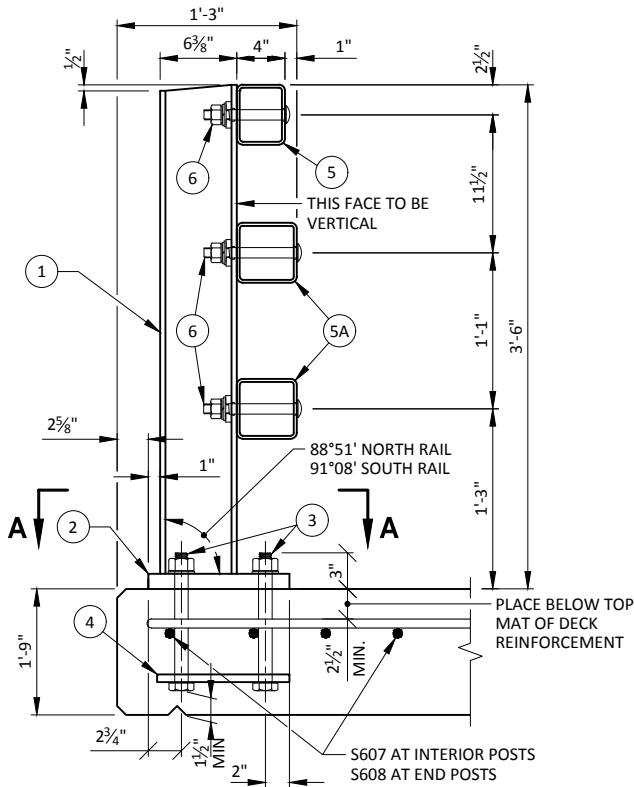


PARTIAL LONGITUDINAL SECTION THROUGH ROADWAY

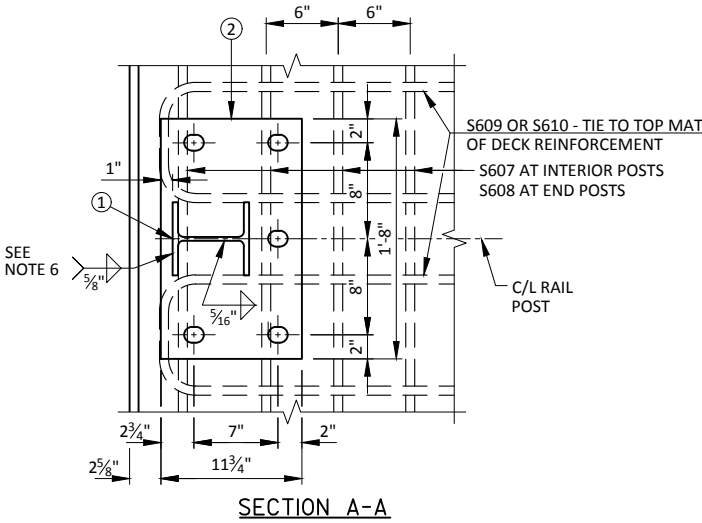


PARTIAL CROSS SECTION THROUGH ROADWAY

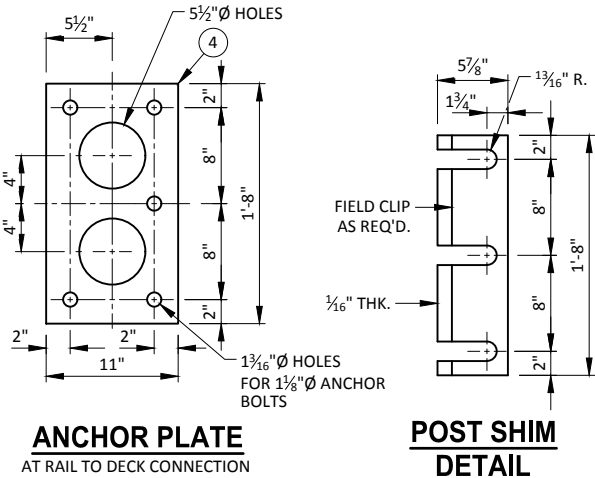
| NO. | DATE | REVISION | BY |
|--|------|--------------|-----|
| | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-27-164 | | | |
| DRAWN BY | | RBH | PTB |
| SUPERSTRUCTURE | | SHEET 8 OF 9 | |



SECTION THROUGH RAILING ON DECK

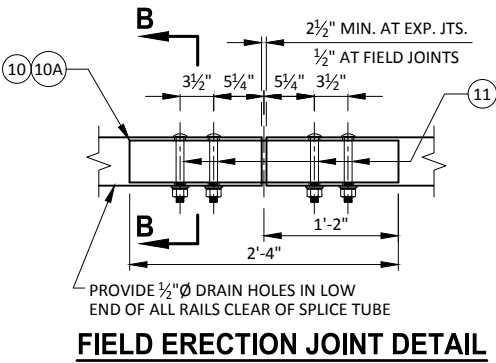


SECTION A-A

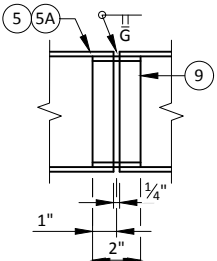


ANCHOR PLATE
AT RAIL TO DECK CONNECTION

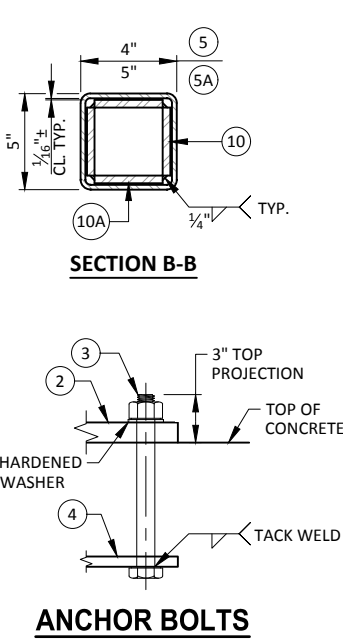
POST SHIM
DETAIL



FIELD ERECTION JOINT DETAIL

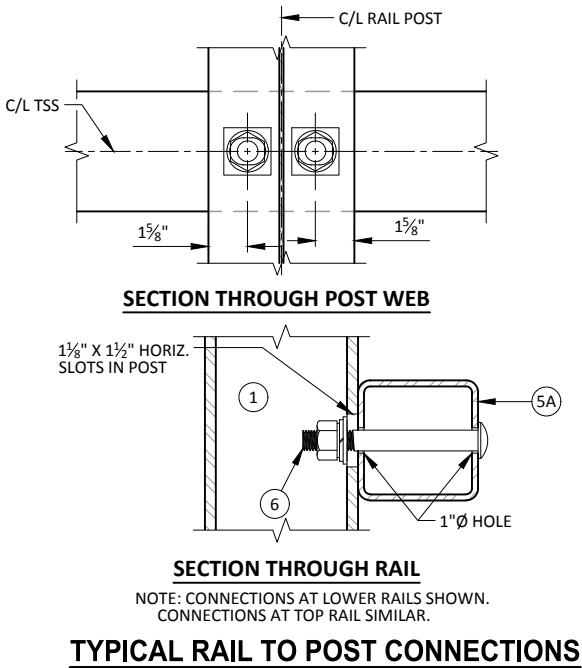


SHOP RAIL
SPLICE DETAIL
(LOCATION MUST BE
SHOWN ON SHOP DRAWINGS)



SECTION B-B

ANCHOR BOLTS



SECTION THROUGH POST WEB

SECTION THROUGH RAIL

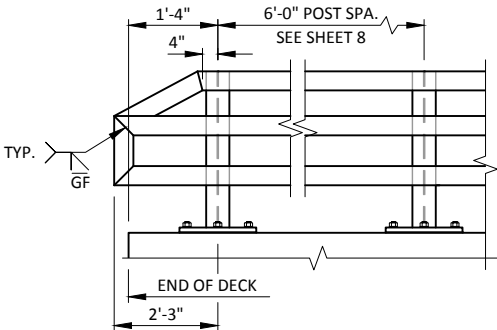
TYPICAL RAIL TO POST CONNECTIONS

LEGEND

- 1 W6x25 WITH 11/8" x 11/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 11/4"x113/4"x1'-8" WITH 15/16"x15/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- 3 ASTM A449 - 11/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 103/4" LONG AT ALL OTHER LOCATIONS.
- 4 5/8"x11"x1'-8" ANCHOR PLATE (GALVANIZED) WITH 13/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- 5 TSS 5x4x1/4 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TSS 5x5x1/4 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 6 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16"x15/8"x15/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).

GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-27-164" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY=50 KSI. ANCHOR PLATES AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).



PART ELEVATION OF RAILING

| STATE PROJECT NUMBER | | | |
|--|------|--------------|--------------------|
| 7322-00-70 | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| STRUCTURE B-27-164 | | | |
| DRAWN BY | | RBH | PLANS CK'D. PTB |
| TUBULAR RAILING TYPE M | | SHEET 9 OF 9 | |

CTH H EARTHWORK

| STATION | CUT (SF) | FILL (SF) | DISTANCE (FT) | CUT (CY) | FILL (CY) | FILL EXP. 1.25 (CY) | MASS ORDINATE (CY) |
|---------------------|-------------|--------------|------------------|-------------|--------------|---------------------------|--------------------------|
| 3+00 | 25.68 | 9.47 | | | | | |
| | | | 50 | 33.3 | 26.9 | 33.6 | -0.3 |
| 3+50 | 10.27 | 19.59 | | | | | |
| | | | 50 | 16.0 | 104.1 | 130.1 | -114.4 |
| 4+00 | 7.03 | 92.80 | | | | | |
| | | | 33 | 4.3 | 152.4 | 190.5 | -300.6 |
| 4+33 | 0.01 | 156.58 | | | | | |
| STRUCTURE B-27-0164 | | | | | | | |
| 4+72 | 3.6 | 99.86 | | | | | |
| | | | 28 | 10.5 | 66.0 | 82.5 | -72.0 |
| 5+00 | 16.66 | 27.41 | | | | | |
| | | | 50 | 43.3 | 37.0 | 46.3 | -75.0 |
| 5+50 | 30.08 | 12.59 | | | | | |
| | | | 50 | 51.5 | 21.9 | 27.3 | -50.9 |
| 6+00 | 25.53 | 11.04 | | | | | |

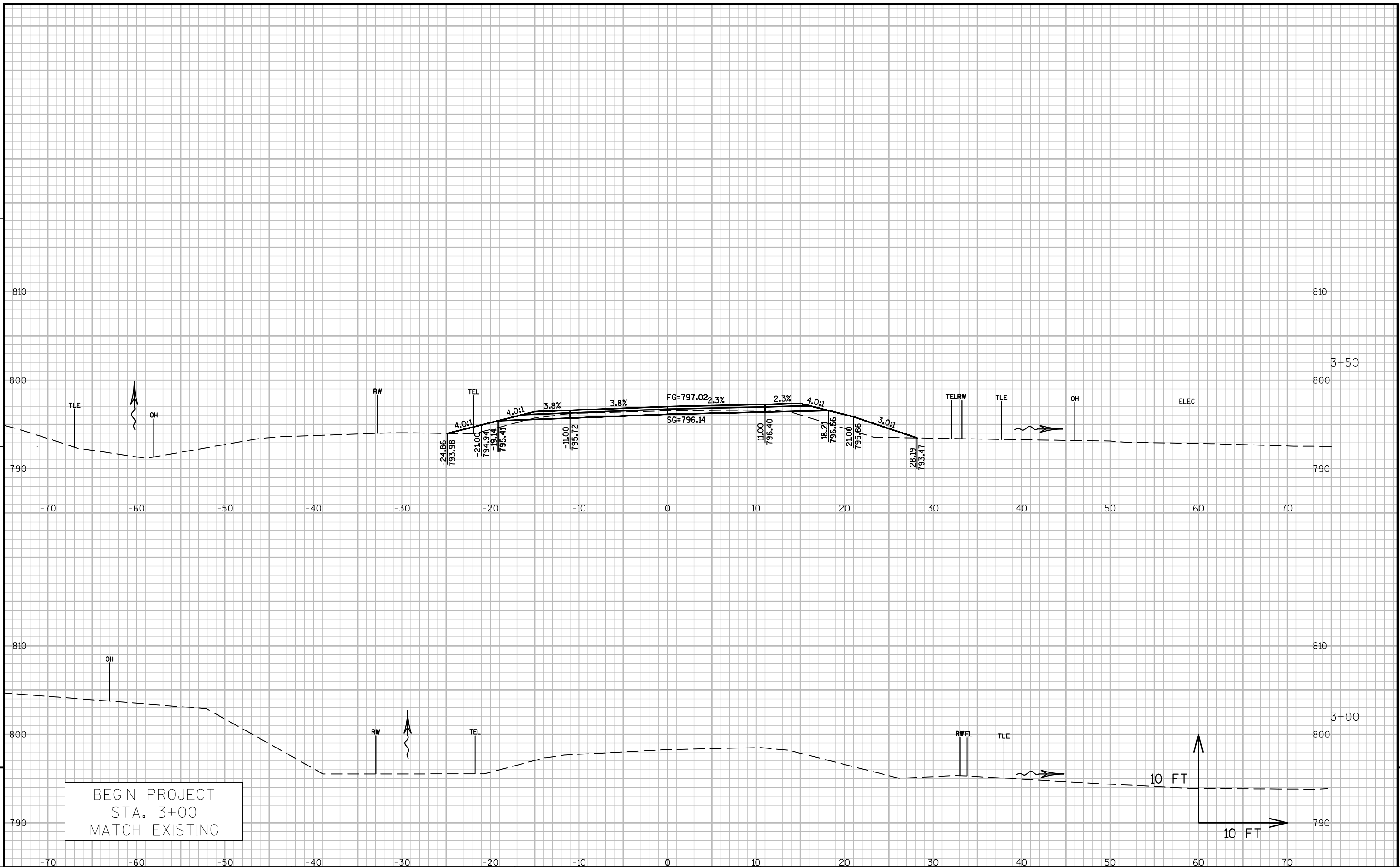
TOTALS = 158.9 408.3 510.3 -351.5

STREAM EARTHWORK

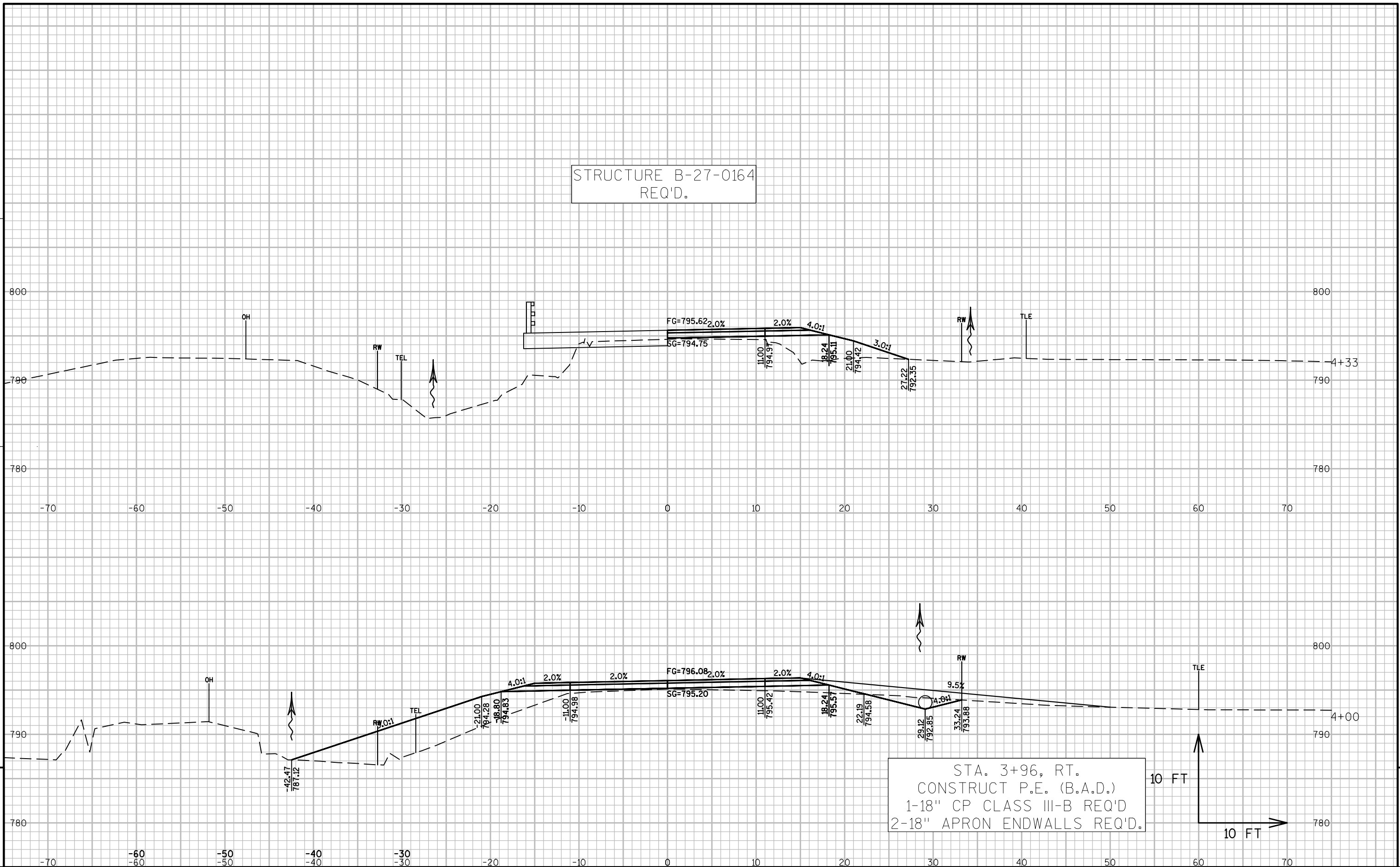
| STATION | CUT (SF) | FILL (SF) | DISTANCE (FT) | CUT (CY) | FILL (CY) | FILL EXP. 1.25 (CY) | MASS ORDINATE (CY) |
|---------|-------------|--------------|------------------|-------------|--------------|---------------------------|--------------------------|
| 100+00 | 41.23 | 0 | | | | | |
| | | | 25 | 74.7 | 24.3 | 30.4 | 44.3 |
| 100+25 | 120.09 | 52.59 | | | | | |
| | | | 25 | 121.4 | 47.5 | 59.4 | 106.3 |
| 100+50 | 142.24 | 49.99 | | | | | |
| | | | 25 | 96.2 | 43.3 | 54.1 | 148.4 |
| 100+75 | 65.53 | 43.57 | | | | | |
| | | | 25 | 47.9 | 21.2 | 26.4 | 169.8 |
| 101+00 | 37.95 | 2.12 | | | | | |
| | | | 25 | 31.3 | 1.2 | 1.5 | 199.6 |
| 101+25 | 29.65 | 0.49 | | | | | |
| | | | 10 | 8.6 | 0.1 | 0.1 | 208.1 |
| 101+35 | 16.73 | 0.09 | | | | | |

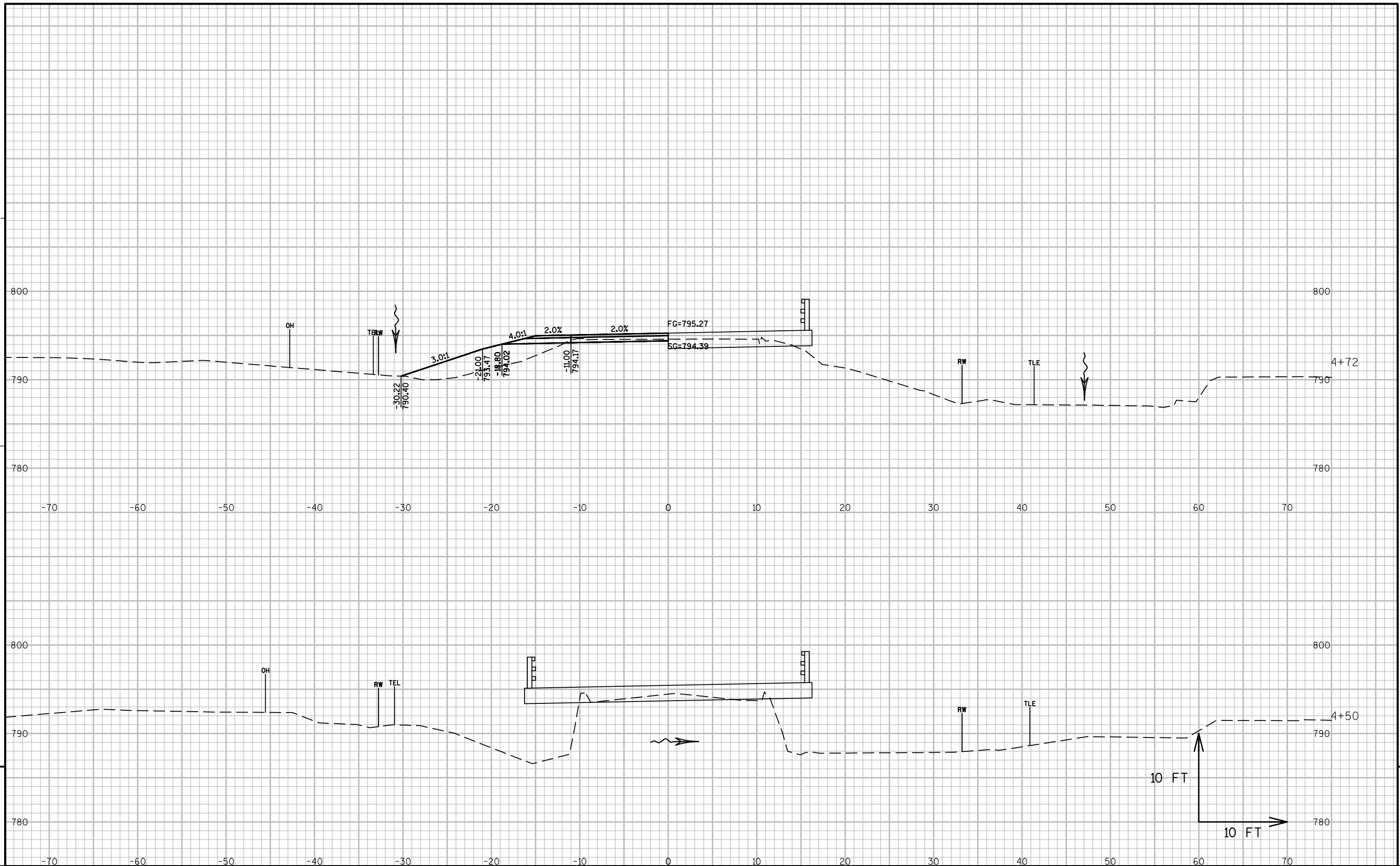
TOTALS = 380.1 137.6 172.0 208.1

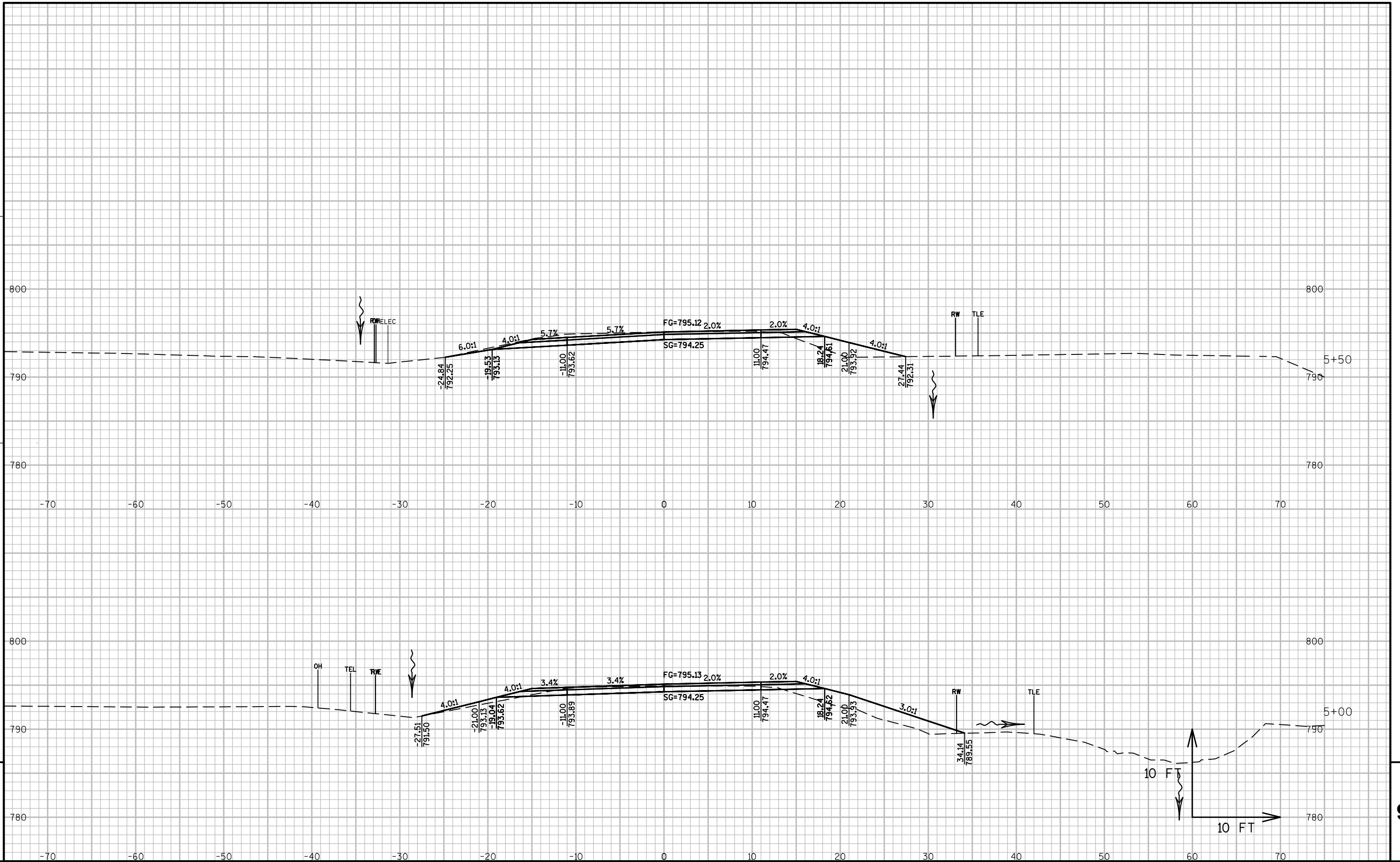
- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unsuable Pavement Material is included in Cut.
- 3) EBS Excavation to be backfilled with Select Borrow. EBS is not used to balance Earthwork.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusuable Pavement Material
- 6) Marsh Excavation - to be backfilled with Select Borrow Material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well. Item number 205.0500
- 7) Rock Excavation item number 205.0200
- 8) Reduced Marsh in Fill - Excavated Marsh material is usable in Fills outside the 1:1 slope. Marsh in Fill Reduction factor = 0.6
- 9) Reduced EBS in Fill - Excavated EBS material is usable in Fills outside the 1:1 slope, EBS in Fill Reduction factor = 0.8
- 10) Expanded Marsh Backfill - This is to be filled with Select Borrow material. Marsh Backfill Factor = 1.5. Item number 208.11
- 11) Expanded EBS Backfill - This is to be filled with Select Borrow material. EBS Backfill Factor = 1.3. Item number 208.11
- 12) Expanded Rock - Factor = 1.1.
- 13) Expanded Fill. Factor = 1.25
- Depending on selections: Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh - Reduced EBS) * Fill Factor
- Or Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced EBS) * Fill Factor
- Or Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh) * Fill Factor
- Or Expanded Fill = (Unexpanded Fill - Rock* Rock Factor) * Fill Factor
- 14) The Mass Ordinate + or - Qty calculated for the Stage. Plus quantity indicates an excess of material within the Stage. Minus indicates a shortage of material within the Stage.
- 15) Waste material from Douglas Creek realignment excavation shall not be used to balance earthwork for CTH H

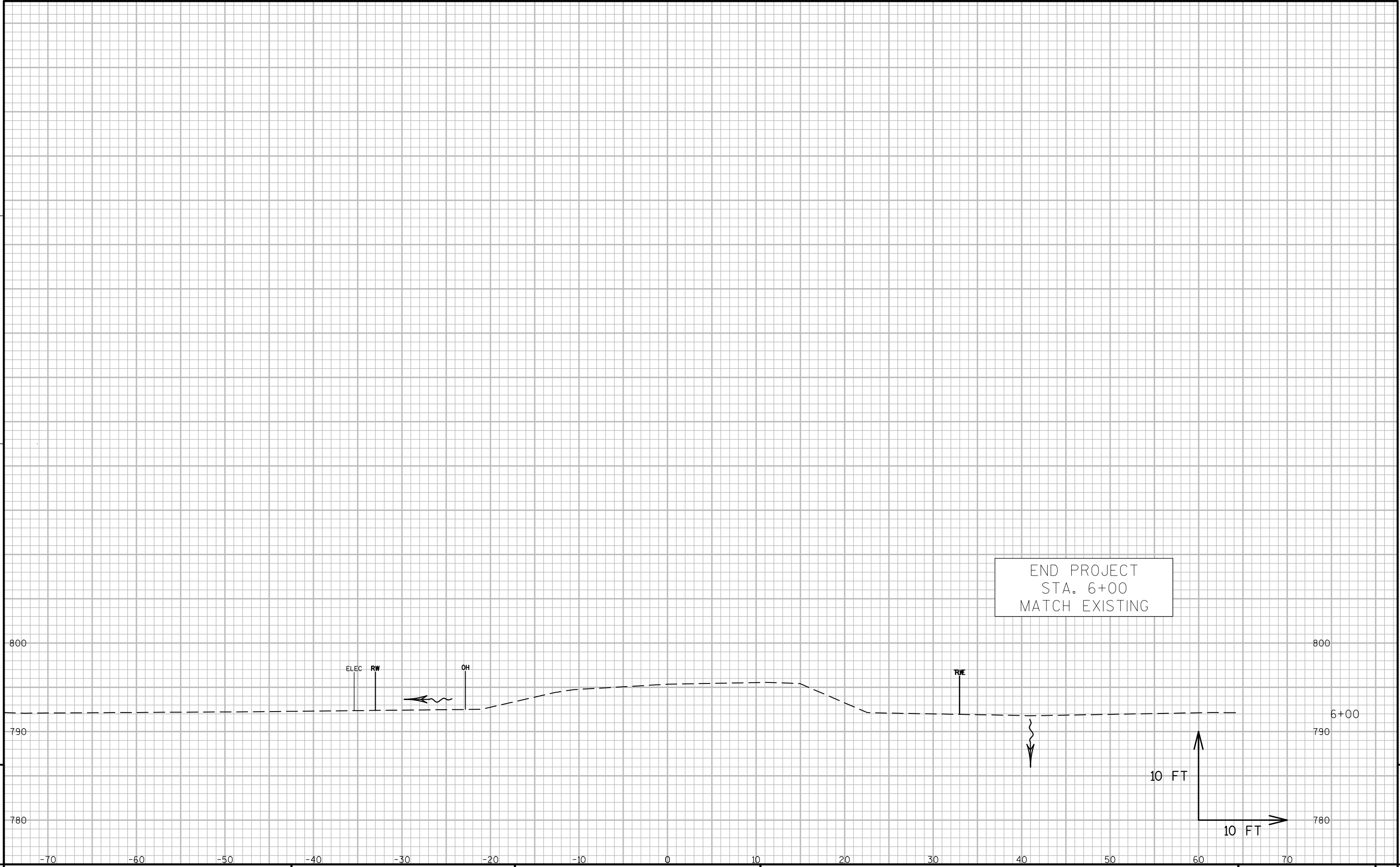


BEGIN PROJECT
STA. 3+00
MATCH EXISTING





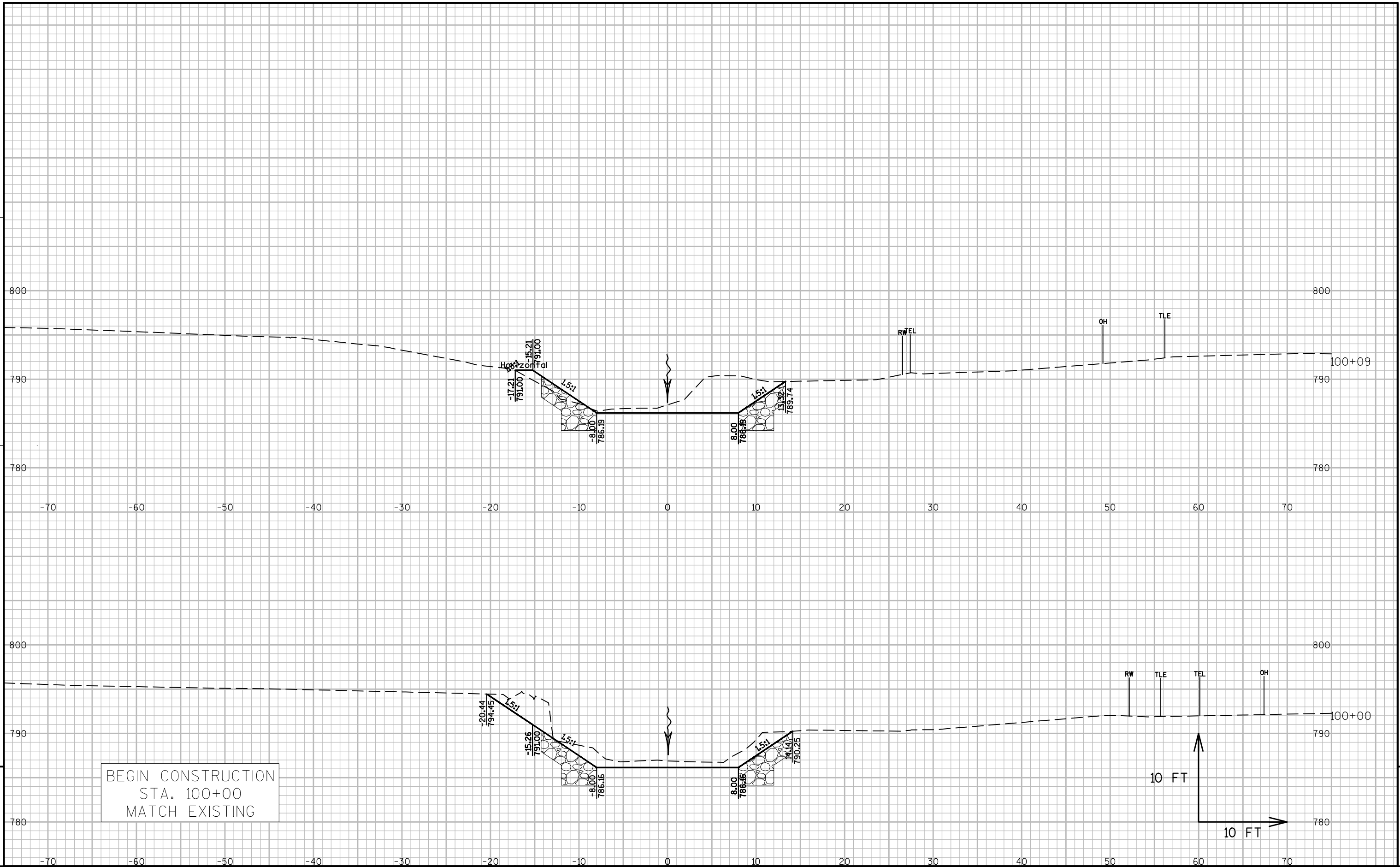


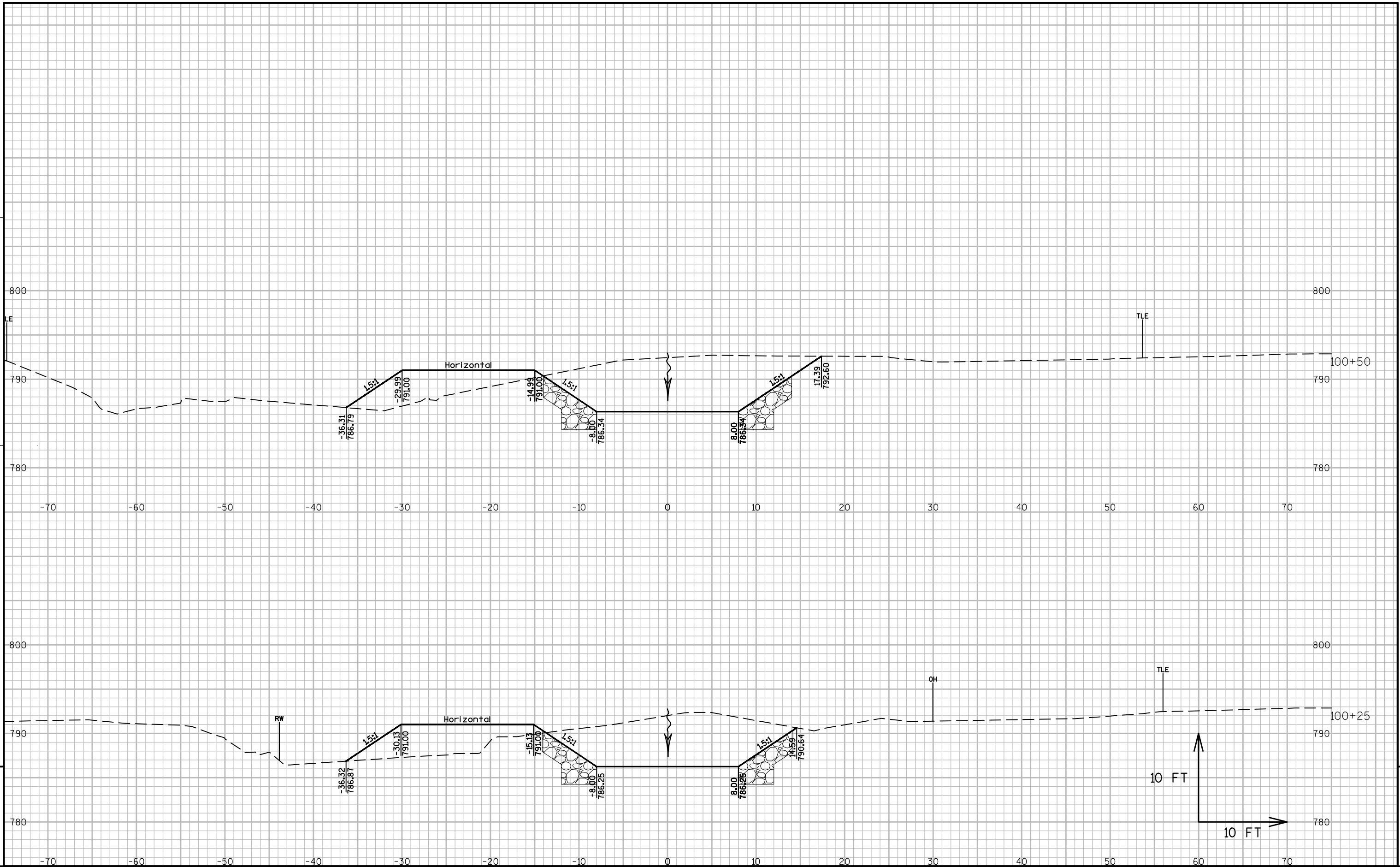


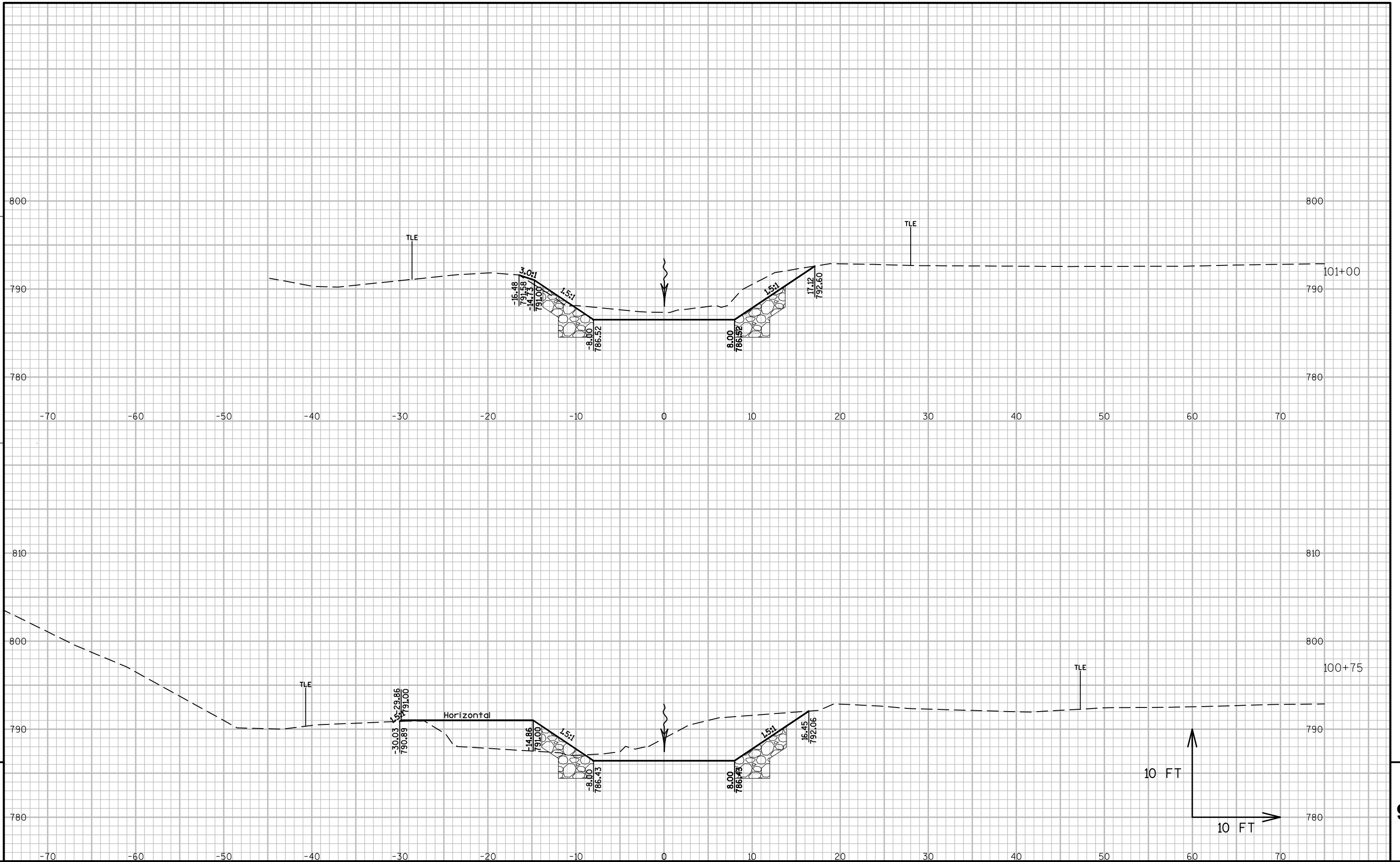
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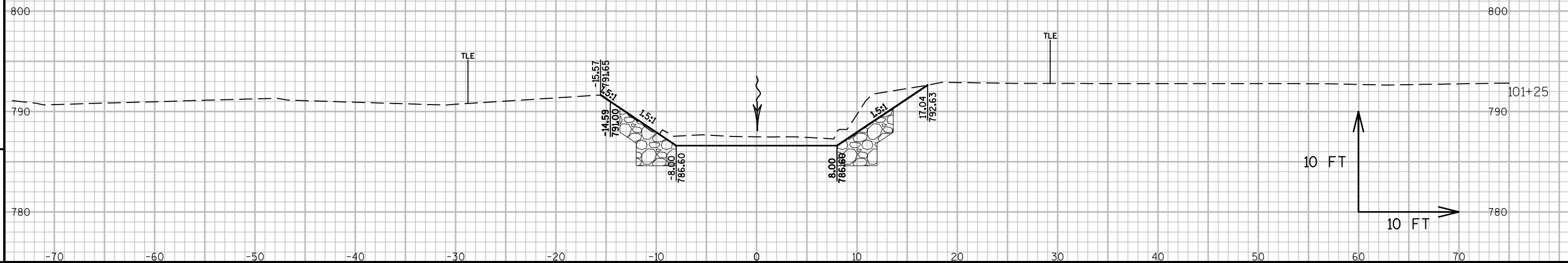
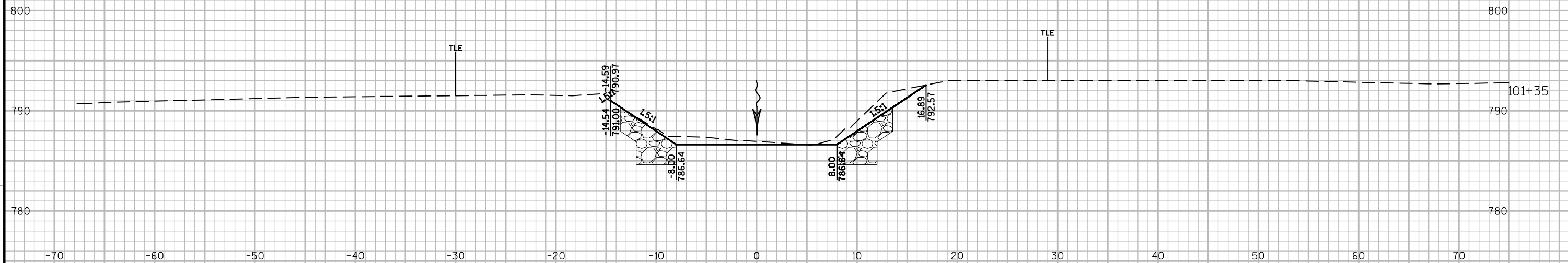
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|------------------------|------------|-----------------|-----------------------|-------|---|
| PROJECT NO: 7220-00-70 | HWY: CTH H | COUNTY: JACKSON | CROSS SECTIONS: CTH H | SHEET | E |
|------------------------|------------|-----------------|-----------------------|-------|---|







END CONSTRUCTION
STA. 101+35
MATCH EXISTING



Notes



Wisconsin Department of Transportation

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through innovation and exceptional service.

<http://www.dot.wisconsin.gov>