

WIS

JANUARY 2018

PROJECT ID: 6902-00-70

WITH: 6902-01-70

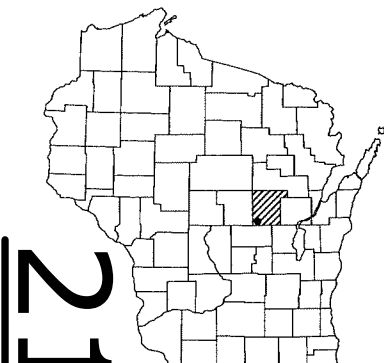
COUNTY:

WAUPACA

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 60



DESIGN DESIGNATION

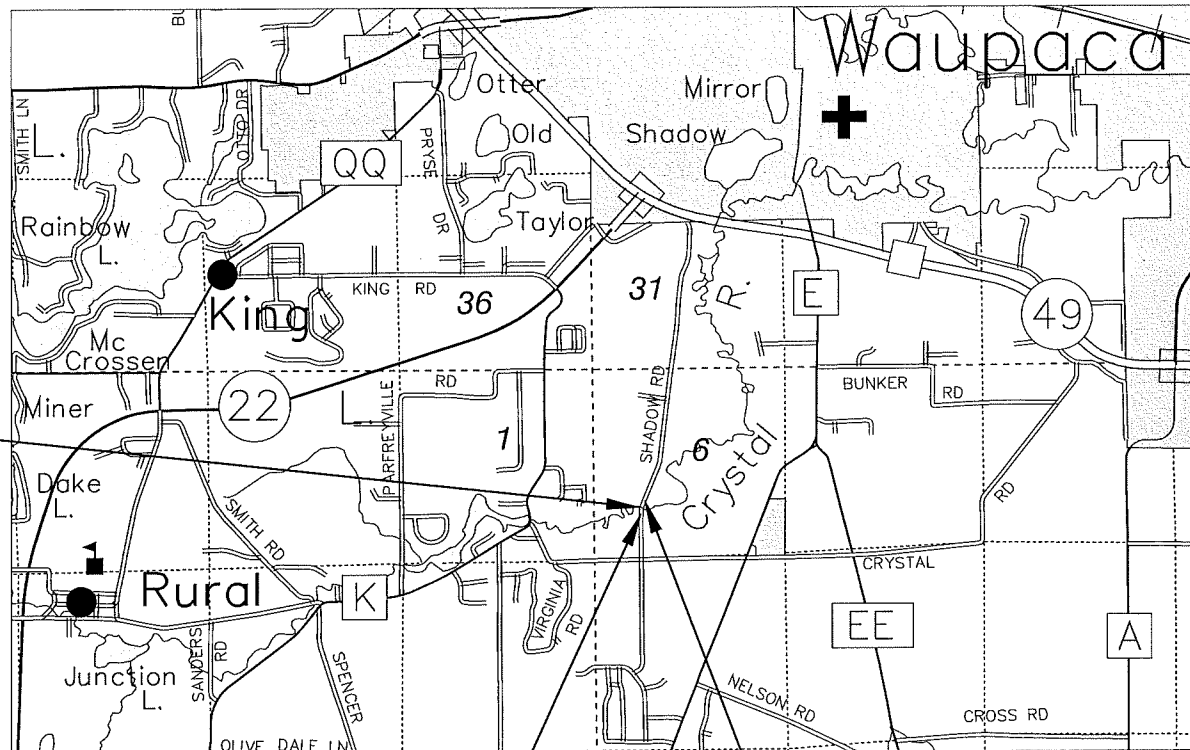
A.A.D.T.	2018	=	320
A.A.D.T.	2038	=	430
D.H.V.		=	< 15 (EST.)
D.D.		=	60/40 (EST.)
T.		=	10% (EST.)
DESIGN SPEED		=	40 MPH
ESALS		=	80,300

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
HIGH VOLTAGE	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STRUCTURE B-68-141



BEGIN PROJECT
STA 8+30
Y = 327,784.65
X = 533,416.25

END PROJECT
STA 11+85
Y = 328,128.51
X = 533,496.68

LAYOUT
SCALE 0 1 MILE
TOTAL NET LENGTH OF CENTERLINE = 0.067 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, WAUPACA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T LIND, SHADOW ROAD

CRYSTAL RIVER BRIDGE B-68-0141

LOCAL STREET
WAUPACA COUNTY

STATE PROJECT NUMBER
6902-00-70

STATE PROJECT

6902-00-70

FEDERAL PROJECT


PROJECT

WISC 2018053

CONTRACT

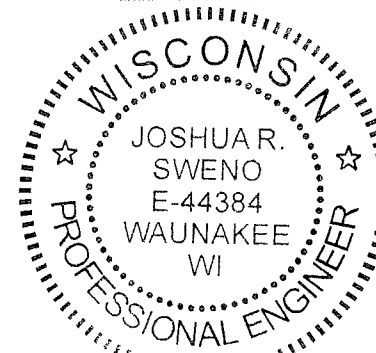
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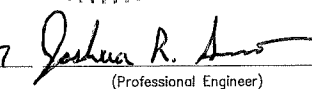
ACCEPTED FOR
TOWN OF LIND

7/10/17
(Date) 
(Town Chairman)

ORIGINAL PLANS PREPARED BY

MSA
PROFESSIONAL SERVICES
TRANSPORTATION • MUNICIPAL
DEVELOPMENT • ENVIRONMENTAL
1220 South Boulevard Baraboo, WI 53913
608-356-2771 1-800-362-4595 Fax: 608-356-2770



DATE: 7/5/17 
(Professional Engineer)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor MSA PROFESSIONAL SERVICES, INC.
Designer MSA PROFESSIONAL SERVICES, INC.
Management Consultant CEDAR CORPORATION

APPROVED FOR THE DEPARTMENT

DATE: 7-28-2017 
(Signature)

STANDARD ABBREVIATIONS

AC	ACRE	F/L	FLOW LINE	SALV	SALVAGED
AGG	AGGREGATE	FT	FOOT	SAN	SANITARY SEWER
<	ANGLE	GN	GRID NORTH	SECT	SECTION
ASPH	ASPHALTIC	HR	HANDICAP RAMP	SHLDR	SHOULDER
AC	ASPHALT CEMENT	HT	HEIGHT	SW	SIDEWALK
ADT	AVERAGE DAILY TRAFFIC	CWT	HUNDREDWEIGHT	S	SOUTH
B & B	BALLED AND BURLAPPED	HYD	HYDRANT	SB	SOUTHBOUND
BM	BENCH MARK	IN DIA	INCH DIAMETER	SPECS	SPECIFICATIONS
CB	CATCH BASIN	INL	INLET	SQ	SQUARE
` OR C/L	CENTER LINE	ID	INSIDE DIAMETER	SF OR SQ FT	SQUARE FEET
C-C	CENTER TO CENTER	I	INTERSECTION ANGLE	SY	SQUARE YARD
CONC	CONCRETE	IE	INVERT ELEVATION	SSPRC	STORM SEWER
CO	COUNTY	IP	IRON PIPE OR PIN		PIPE REINFORCED CONCRETE
CTH	COUNTY TRUNK HIGHWAY	JCT	JUNCTION	STD	STANDARD
CY	CUBIC YARD	L	LENGTH OF CURVE	SDD	STANDARD DETAIL DRAWINGS
CULV	CULVERT	LF	LINEAR FOOT	STH	STATE TRUNK HIGHWAYS
CP	CULVERT PIPE	LC	LONG CHORD OF CURVE	STA	STATION
CPRC	CULVERT PIPE	LCB	LONG CHORD BEARING	SS	STORM SEWER
	REINFORCED CONCRETE	LS	LUMP SUM	T	TANGENT
C & G	CURB AND GUTTER	MH	MANHOLE	TEL	TELEPHONE
D	DEGREE OF CURVE	N	NORTH	TEMP	TEMPORARY
DHV	DESIGN HOUR VOLUME	Y	NORTH GRID COORDINATE	TLE	TEMPORARY LIMITED EASEMENT
DIA OR	DIAMETER	OE	OUTLET ELEVATION	T	TON
DIST	DISTRICT	OL	OUT LOT	TC	TOP OF CURB
DWY	DRIVEWAY	OD	OUTSIDE DIAMETER	TN	TOWN
E	EAST	OH	OVERHEAD LINES	TRANS	TRANSITION
X	EAST GRID COORDINATE	PAVT	PAVEMENT	T	TRUCKS (percent of)
EB	EASTBOUND	PLE	PERMANENT LIMITED EASEMENT	TYP	TYPICAL
ELEC	ELECTRIC	PC	POINT OF CURVATURE	UNCL	UNCLASSIFIED
EL OR ELEV	ELEVATION	PI	POINT OF INTERSECTION	USH	UNITED STATES HIGHWAY
EMB	EMBANKMENT	PT	POINT OF TANGENCY	VAR	VARIABLE
EW	ENDWALL	PCC	PORTLAND CEMENT CONCRETE	VERT	VERTICAL
ESALS	EQUIVALENT SINGLE	LB	POUND	VC	VERTICAL CURVE
	AXLE LOADS	PE	PRIVATE ENTRANCE	VOL	VOLUME
EXC	EXCAVATION	R OR RAD	RADIUS	WM	WATER MAIN
EBS	EXCAVATION BELOW	RR	RAILROAD	WV	WATER VALVE
	SUBGRADE	R	RANGE	W	WEST
EXIST	EXISTING	~ OR R/L	REFERENCE LINE	WB	WESTBOUND
EXP	EXPANSION	REQD	REQUIRED	YD	YARD
F-F	FACE TO FACE	RT	RIGHT		
FERT	FERTILIZER	R/W	RIGHT-OF-WAY		
FE	FIELD ENTRANCE	RD	ROAD		

DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.
ATTN: JOSH SWENO, PE
1230 SOUTH BOULEVARD
BARABOO, WI 53913
608-355-8852
JSWENO@MSA-PS.COM

TOWN CONTACT

TOWN OF LIND
ATTN: STEVEN GALL, TOWN CHAIRMAN
N2228 COUNTY ROAD A
WAUPACA, WI 54981
715-281-7678
STEVENGALL@SWIDERSKIEQUIPMENT.COM

UTILITIES

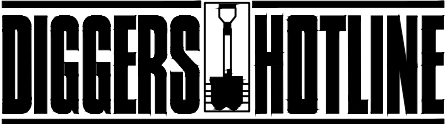
COMMUNICATION:
CHARTER COMMUNICATIONS
ATTN: RUDI RUDIGER
5024 HEFFRON STREET
STEVENS POINT, WI 54481
715-204-5339
RUDI.RUDIGER@CHARTER.COM

ELECTRIC:
WISCONSIN PUBLIC SERVICE CORPORATION
ATTN: LORI BUTRY
700 N ADAMS STREET
P.O. BOX 19001
GREEN BAY, WI 54307-9001
920-433-1703
LABUTRY@INTEGRYSGROUP.COM

DNR LIAISON

WISCONSIN DEPARTMENT OF NATURAL
RESOURCES
ATTN: MARC HERSHFIELD
DNR SERVICE CENTER
473 GRIFFITH DRIVE
WISCONSIN RAPIDS, WI 54494
715-421-7867
MARC.HERSHFIELD@WISCONSIN.GOV

* NOT A MEMBER OF
DIGGERS HOTLINE



Dial 811 or (800) 242-8511

www.DiggersHotline.com

GENERAL NOTES

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND MULCHED AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED AT 3 LBS. PER 1000 SQUARE FEET.

THE LOCATIONS OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2007 ADJUSTED). BENCHMARKS WERE LOCATED IN THE FIELD USING GPS TECHNOLOGY.

THE 4" ASPHALTIC SURFACE SHALL CONSIST OF A 1½" UPPER LAYER, AND 2¼" LOWER LAYER. USE 12.5MM NOMINAL AGGREGATE FOR THE UPPER LAYER AND 19.0MM NOMINAL AGGREGATE FOR THE LOWER LAYER.

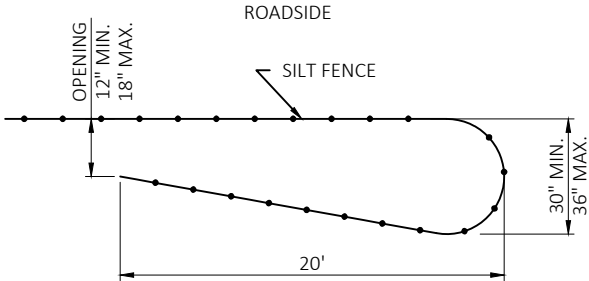
SILT FENCE AND TURBIDITY BARRIER TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO CONSTRUCTION OR BRIDGE REMOVAL.

WETLANDS ARE PRESENT OUTSIDE THE EXISTING TOE OF SLOPE. AREAS OUTSIDE THE SLOPE INTERCEPTS SHALL NOT BE DISTURBED.

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

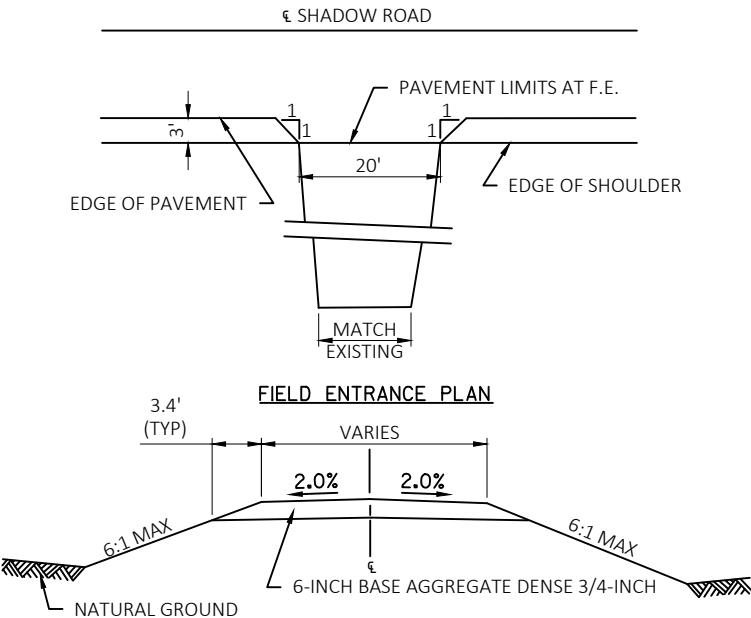
TOTAL PROJECT AREA = 0.52 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.52 ACRES



NOTE:
THE PURPOSE OF THE TURTLE TURN-AROUNDS ARE TO REDIRECT THE TURTLES AWAY FROM THE CONSTRUCTION ZONE. DESIGN SHOULD ALSO INCLUDE TRENCHED-IN SEDIMENT FENCING AND FENCING SUPPORTS ON THE UPSLOPE SIDE OF FENCE. SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND.

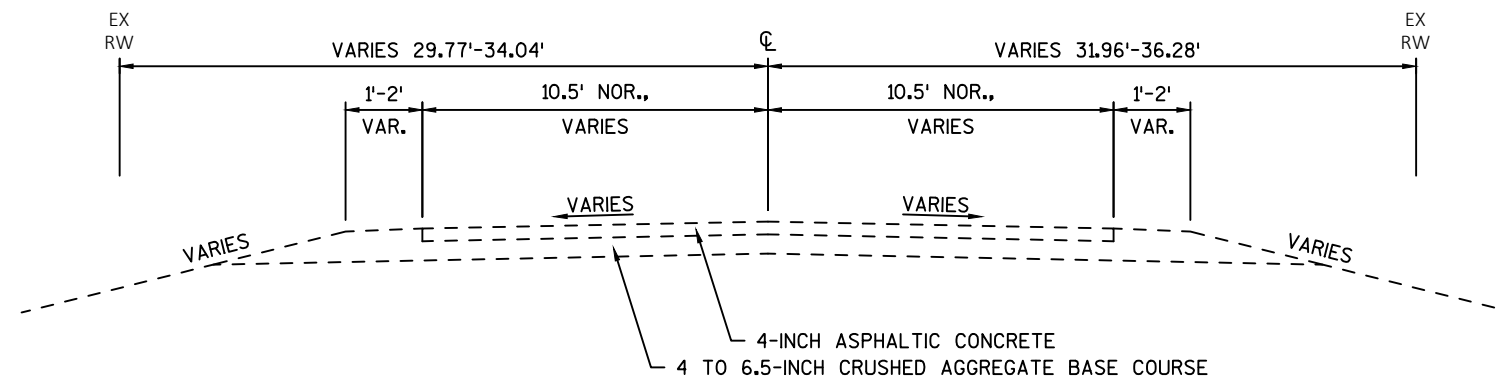
TEMPORARY TURTLE TURN-AROUND DETAIL

SEE PLAN & PROFILE SHEET FOR LOCATIONS



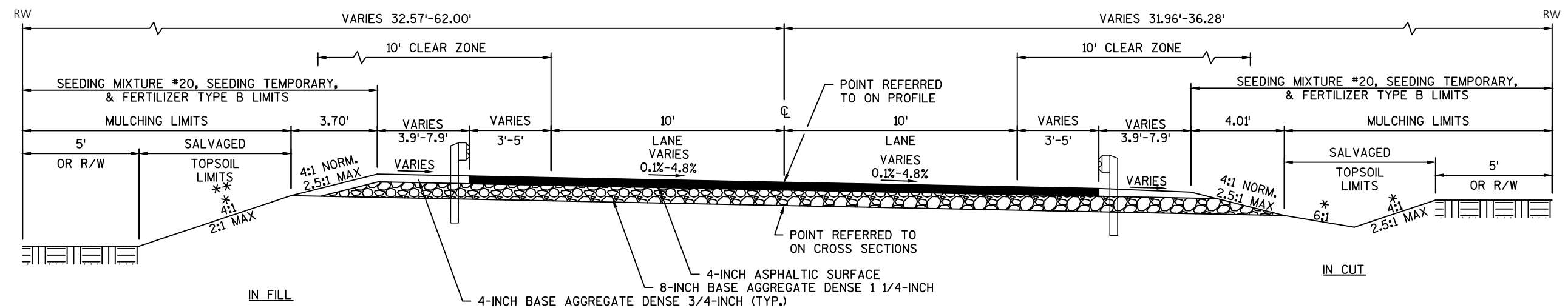
FIELD ENTRANCE TYPICAL SECTION

FIELD ENTRANCE DETAILS



EXISTING TYPICAL SECTION

STA 8+30 - STA 11+85



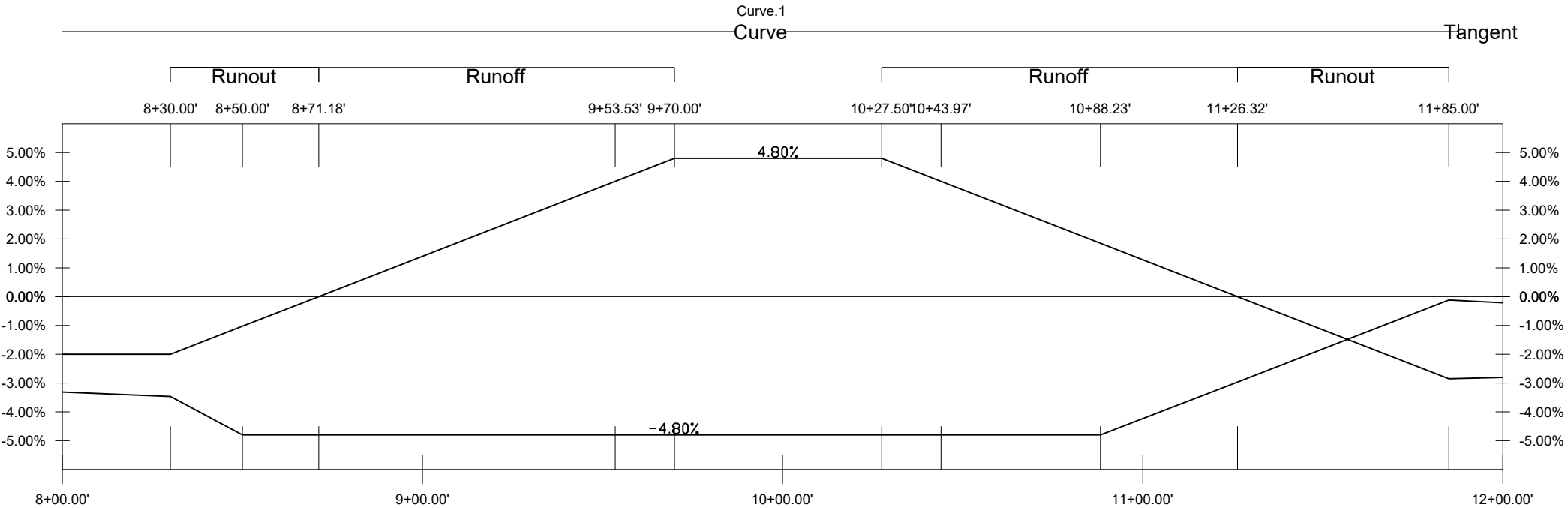
TYPICAL FINISHED SECTION

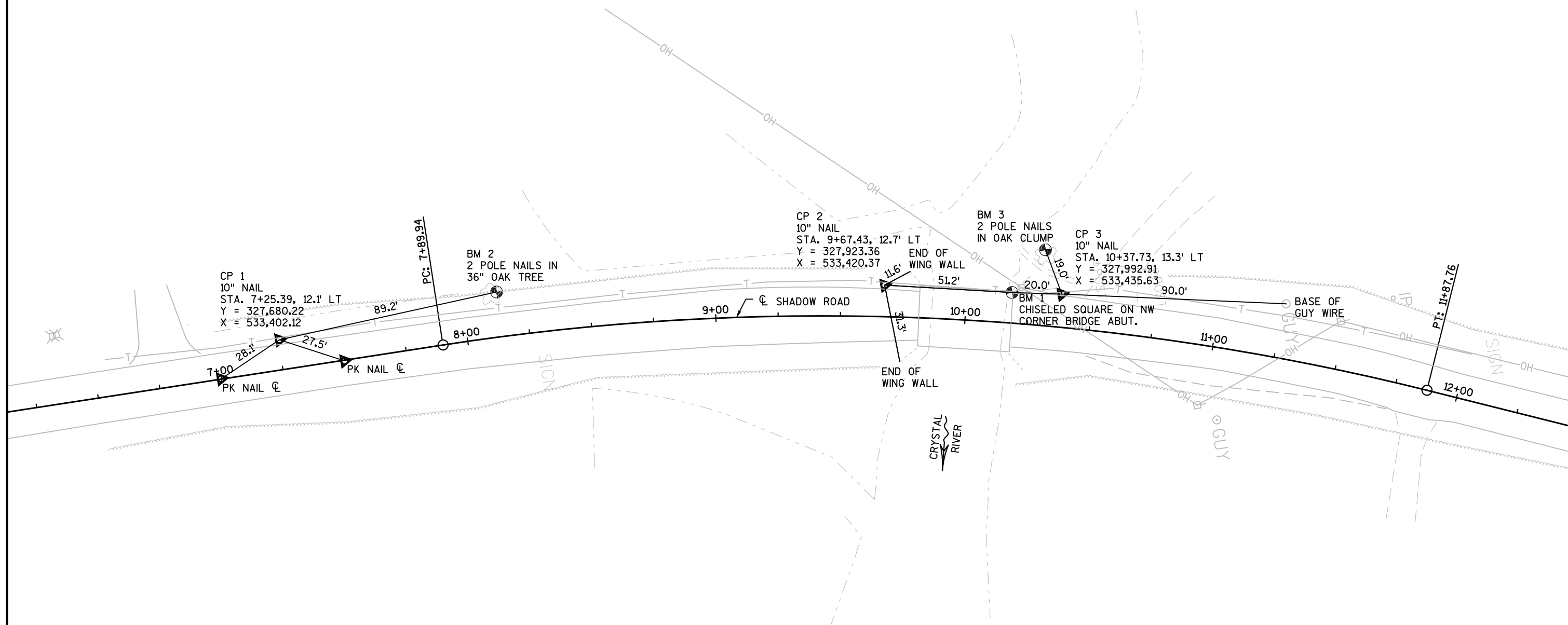
STA 8+30 - STA 11+85

* EROSION MAT URBAN CLASS I, TYPE B IN AREAS OF 2.5:1 SLOPES. (SEE PLAN & PROFILE FOR LOCATIONS)

** SOIL STABILIZER, TYPE A IN AREAS OF 2:1 SLOPES. (SEE PLAN & PROFILE FOR LOCATIONS)

Superelevation





NOTES:

"TEMPORARY PEDESTRIAN PORTAGE" SHALL INCLUDE THE SIGNS AND TEMPORARY PEDESTRIAN SAFETY FENCE DETAILED IN THE PLANS AND SPECIAL PROVISIONS.

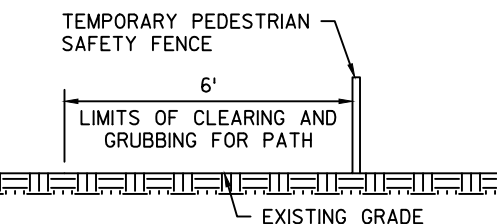
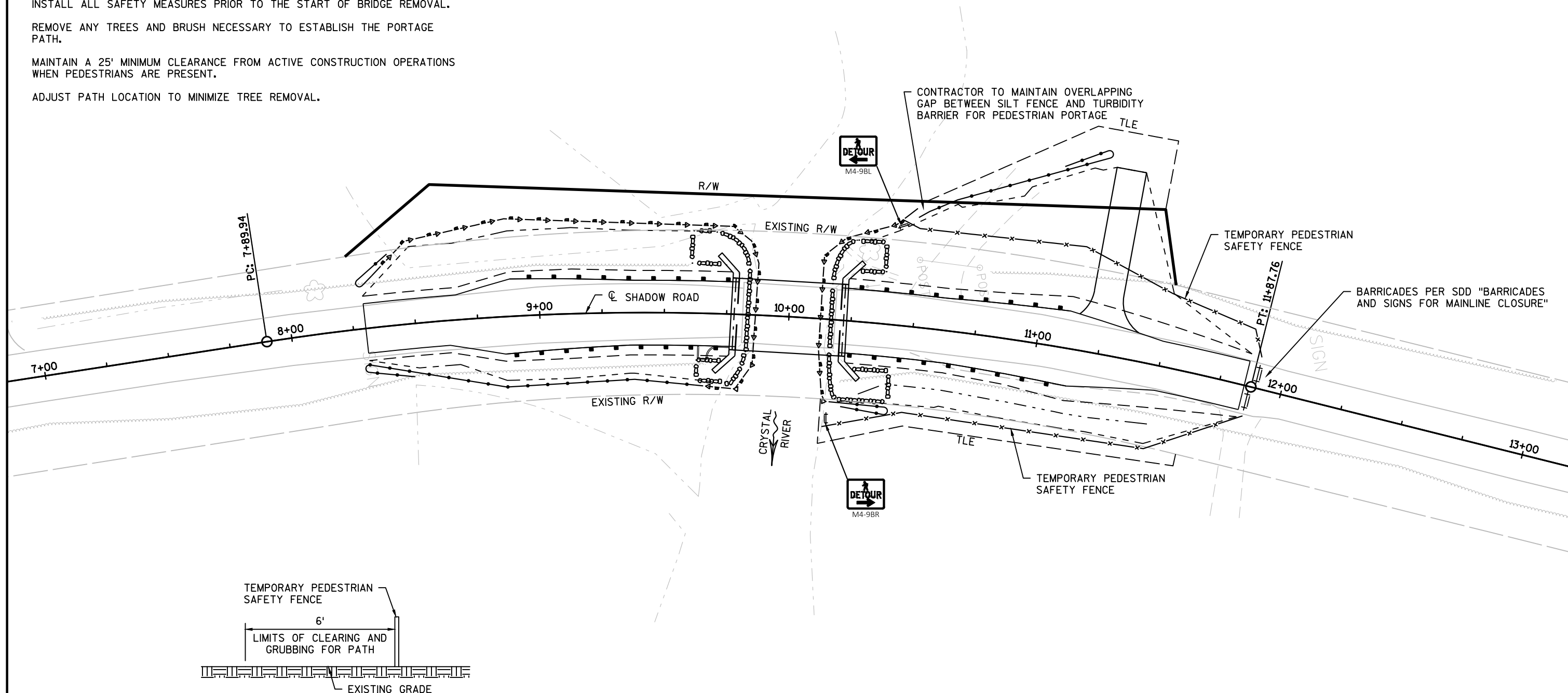
THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING THE NECESSARY WATERWAY MARKER PERMIT PER STANDARD SPEC 107.19. THE CONTRACTOR SHALL COORDINATE THE BUOY PLACEMENT WITH THE DNR. ALL COSTS FOR COORDINATING, CONSTRUCTING, INSTALLING, AND MAINTAINING THE BUOYS ARE INCIDENTAL TO "TEMPORARY PEDESTRIAN PORTAGE".

INSTALL ALL SAFETY MEASURES PRIOR TO THE START OF BRIDGE REMOVAL.

REMOVE ANY TREES AND BRUSH NECESSARY TO ESTABLISH THE PORTAGE PATH.

MAINTAIN A 25' MINIMUM CLEARANCE FROM ACTIVE CONSTRUCTION OPERATIONS WHEN PEDESTRIANS ARE PRESENT.

ADJUST PATH LOCATION TO MINIMIZE TREE REMOVAL.



TYPICAL SECTION THRU PORTAGE
GRADE PATH AT WATERWAY ENTRANCE AND
EXIT POINT TO PROVIDE 3:1 MAXIMUM GRADE.

Estimate Of Quantities By Plan Sets

6902-00-70					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	4.000	4.000
0004	201.0205	Grubbing	STA	4.000	4.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. Station 10+00 Structure P-68-104	LS	1.000	1.000
0012	204.0165	Removing Guardrail	LF	14.000	14.000
0014	205.0100	Excavation Common	CY	368.000	368.000
0016	206.1000	Excavation for Structures Bridges (structure) 01. B-68-141	LS	1.000	1.000
0020	208.0100	Borrow	CY	88.000	88.000
0022	210.1500	Backfill Structure Type A	TON	405.000	405.000
0024	213.0100	Finishing Roadway (project) 01. 6902-00-70	EACH	1.000	1.000
0028	305.0110	Base Aggregate Dense 3/4-Inch	TON	98.000	98.000
0030	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	568.000	568.000
0032	455.0605	Tack Coat	GAL	43.000	43.000
0034	465.0105	Asphaltic Surface	TON	189.000	189.000
0036	465.0315	Asphaltic Flumes	SY	4.000	4.000
0038	502.0100	Concrete Masonry Bridges	CY	183.000	183.000
0040	502.3200	Protective Surface Treatment	SY	180.000	180.000
0042	502.3210	Pigmented Surface Sealer	SY	40.000	40.000
0044	505.0400	Bar Steel Reinforcement HS Structures	LB	4,600.000	4,600.000
0046	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	22,970.000	22,970.000
0050	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0052	550.0500	Pile Points	EACH	14.000	14.000
0056	550.2128	Piling CIP Concrete 12 3/4 X 0.50-Inch	LF	490.000	490.000
0058	606.0300	Riprap Heavy	CY	100.000	100.000
0060	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	140.000	140.000
0062	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0064	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0066	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0068	618.0100	Maintenance And Repair of Haul Roads (project) 01. 6902-00-70	EACH	1.000	1.000
0072	619.1000	Mobilization	EACH	0.540	0.540
0074	624.0100	Water	MGAL	45.000	45.000
0076	625.0500	Salvaged Topsoil	SY	800.000	800.000
0078	627.0200	Mulching	SY	470.000	470.000
0080	628.1504	Silt Fence	LF	345.000	345.000
0082	628.1520	Silt Fence Maintenance	LF	345.000	345.000
0084	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0086	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0088	628.2008	Erosion Mat Urban Class I Type B	SY	132.000	132.000

Estimate Of Quantities By Plan Sets

6902-00-70

Line	Item	Item Description	Unit	Total	Qty
0090	628.6005	Turbidity Barriers	SY	329.000	329.000
0092	628.6505	Soil Stabilizer Type A	ACRE	0.100	0.100
0094	629.0210	Fertilizer Type B	CWT	0.600	0.600
0096	630.0120	Seeding Mixture No. 20	LB	30.000	30.000
0098	630.0200	Seeding Temporary	LB	30.000	30.000
0100	633.5100	Markers Row	EACH	6.000	6.000
0102	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0104	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0106	638.2602	Removing Signs Type II	EACH	4.000	4.000
0108	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0110	642.5001	Field Office Type B	EACH	0.540	0.540
0112	643.0420	Traffic Control Barricades Type III	DAY	1,520.000	1,520.000
0114	643.0705	Traffic Control Warning Lights Type A	DAY	2,280.000	2,280.000
0116	643.0900	Traffic Control Signs	DAY	1,216.000	1,216.000
0118	643.5000	Traffic Control	EACH	1.000	1.000
0120	645.0111	Geotextile Type DF Schedule A	SY	100.000	100.000
0122	645.0120	Geotextile Type HR	SY	240.000	240.000
0124	650.4500	Construction Staking Subgrade	LF	310.000	310.000
0126	650.5000	Construction Staking Base	LF	310.000	310.000
0128	650.6500	Construction Staking Structure Layout (structure) 01. B-68-141	LS	1.000	1.000
0132	650.9910	Construction Staking Supplemental Control (project) 01. 6902-00-70	LS	1.000	1.000
0136	650.9920	Construction Staking Slope Stakes	LF	310.000	310.000
0138	690.0150	Sawing Asphalt	LF	43.000	43.000
0140	715.0502	Incentive Strength Concrete Structures	DOL	1,098.000	1,098.000
0142	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	300.000	300.000
0144	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	600.000	600.000
0146	SPV.0105	Special 01. Temporary Pedestrian Portage	LS	1.000	1.000
0148	SPV.0195	Special 01. Select Crushed Material For Travel Corridor	TON	46.000	46.000

CLEARING & GRUBBING

STATION - STATION	LOCATION	201.0105	201.0205
		CLEARING STA	GRUBBING STA
8+00 - 10+00	LT & RT	2	2
10+00 - 12+00	LT & RT	2	2
TOTALS:		4	4

REMOVING GUARDRAIL

STATION - STATION	LOCATION	204.0165
		REMOVING GUARDRAIL LF
10+21 - 10+35	LT	14
TOTALS:		14

EARTHWORK

STATION - STATION	205.0100	FILL	EXPANDED FILL	WASTE	208.0100
	EXCAVATION COMMON CY				BORROW CY
8+30.00 - 9+76.75	106	190	248	-142	88
1023.25 - 11+85.00	262	95	124	138	—
TOTALS:	368	285	372	-4	88

(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY.
(2) - FILL EXPANSION 30%

FINISHING ROADWAY

DESCRIPTION	213.0100
	FINISHING ROADWAY EACH
PROJECT 6902-00-70	1
TOTALS:	1

BASE AGGREGATE ITEMS

STATION - STATION	305.0110	305.0120	624.0100
	BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH TON	WATER (1) MGAL
8+30.00 - 9+76.75	30	263	8.8
10+23.25 - 11+85.00	42	305	10.4
11+25 FE LT	26	—	0.8
TOTALS:	98	568	20

(1) - ADDITIONAL QUANTITIES LISTED ELSEWHERE

ASPHALT PAVEMENT ITEMS

STATION - STATION	455.0605	465.0105
	TACK COAT GAL	ASPHALTIC SURFACE TON
8+50.00 - 9+73.75	20.5	90
10+18.25 - 11+60.00	22.5	99
TOTALS:	43	189

FLUMES

STATION	LOCATION	465.0315
		ASPHALTIC FLUMES SY
9+65	RT	4
TOTALS:		4

GUARDRAIL ITEMS

STATION - STATION	LOCATION	614.2500	614.2610
		MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH
8+85.49 - 9+78.98	RT	39.4	1
8+88.63 - 9+79.51	LT	39.4	1
10+20.49 - 11+11.37	LT	39.4	1
10+21.02 - 11+14.50	RT	39.4	1
TOTALS:		157.6	4.0

MAINTENANCE AND REPAIR OF HAUL ROADS

DESCRIPTION	618.0100
	MAINTENANCE AND REPAIR OF HAUL ROADS EACH
PROJECT 6902-00-70	1
TOTALS:	1

RESTORATION ITEMS

STATION - STATION	LOCATION	625.0500	627.0200	629.0210	630.0120	630.0200	624.0100
		SALVAGED TOPSOIL SY	MULCHING SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB	WATER (1) MGAL
8+30 - 9+60	LT	175	30	—	5	5	4.0
8+30 - 9+63	RT	40	—	—	1	1	0.9
10+30 - 11+85	LT	405	405	0.35	15	15	12.8
10+42 - 11+85	RT	120	—	0.15	7	7	5.9
UNDISTRIBUTED	—	60	35	0.10	2	2	1.0
TOTALS:		800	470	0.60	30	30	25

(1) - ADDITIONAL QUANTITIES LISTED ELSEWHERE

3

SILT FENCE				
STATION - STATION	LOCATION	628.1504	628.1520	628.6005
		SILT FENCE LF	SILT FENCE MAINTENANCE LF	TURBIDITY BARRIERS SY
8+28 - 9+87	LT & RT	180	180	213
10+12 - 11+17	LT & RT	145	145	96
UNDISTRIBUTED	-	20	20	20
TOTALS:		345	345	329

EROSION CONTROL ITEMS			
STATION - STATION	LOCATION	628.2008	628.6505
		EROSION MAT URBAN CLASS I TYPE B SY	SOIL STABILIZER TYPE A ACRE
8+50 - 9+60	LT	—	0.05
8+67 - 9+63	RT	—	0.03
10+42 - 11+76	RT	122	—
UNDISTRIBUTED	—	10	0.02
TOTALS:		132	0.10

MOBILIZATION EROSION CONTROL		
DESCRIPTION	628.1905	628.1910
	MOBILIZATION EROSION CONTROL EACH	MOBILIZATION EMERGENCY EROSION CONTROL EACH
PROJECT 6902-00-70	2	2
TOTALS:	2	2

R/W MARKERS			
STATION	LOCATION	PT. NO.	633.5100
			MARKERS ROW EACH
8+25.00	29.57' LT	101	1
8+60.00	55.00' LT	102	1
11+40.30	62.00' LT	103	1
11+50.00	33.10' LT	104	1
8+26.80	36.40' RT	200	1
11+64.21	33.20' RT	201	1
TOTALS:			6

3

SIGNING ITEMS								
STATION	LOCATION	SIGN CODE	SIZE	634.0612	637.2230	638.2602	638.3000	COMMENTS
				WOOD POSTS EACH	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
8+30	RT	-	-	-	-	-	-	WEIGHT LIMIT POSTING (REMOVED BY TOWN)
9+76	RT	W5-52R	12"x36"	1	3	-	-	OBJECT MARKER
9+81	RT	-	-	-	-	1	1	EXISTING OBJECT MARKER
9+76	LT	W5-52L	12"x36"	1	3	-	-	OBJECT MARKER
9+81	LT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+23	RT	W5-52L	12"x36"	1	3	-	-	OBJECT MARKER
10+18	RT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+23	LT	W5-52R	12"x36"	1	3	-	-	OBJECT MARKER
10+18	LT	-	-	-	-	1	1	EXISTING OBJECT MARKER
12+10	LT	-	-	-	-	-	-	WEIGHT LIMIT POSTING (REMOVED BY TOWN)
TOTALS:				4	12	4	4	

TRAFFIC CONTROL ITEMS							
LOCATION	DAYS	EACH	DAYS	EACH	DAYS	EACH	DAYS
CRYSTAL RD INTERSECTION	76	2	152	4	304	3	228
BEGINNING OF PROJECT	76	7	532	10	760	4	304
END OF PROJECT	76	7	532	10	760	4	304
STH 22 INTERSECTION	76	2	152	4	304	3	228
UNDISTRUBUTED	76	2	152	2	152	2	152
TOTALS:			1,520		2,280		1,216

CONSTRUCTION STAKING				
STATION - STATION	LF	650.4500	650.5000	650.9920
		CONSTRUCTION STAKING SUBGRADE	CONSTRUCTION STAKING BASE	CONSTRUCTION STAKING SLOPE STAKES
8+30 - 9+78	148	148	148	---
10+23 - 11+85	162	162	162	---
6902-00-70	---	---	---	1
TOTALS:	310	310	310	1

SAWING PAVEMENT ITEMS	
STATION	690.0150
	SAWING ASPHALT LF
8+30	21
11+85	22
TOTAL:	43

PROJECT NO:6902-00-70

HWY:LOCAL STREET

COUNTY:WAUPACA

MISCELLANEOUS QUANTITIES

SHEET

E

CONVENTIONAL SYMBOLS

SECTION LINE		SECTION CORNER SYMBOL		R/W MONUMENT (TO BE SET)	
QUARTER LINE		SECTION CORNER MONUMENT		NON-MONUMENTED R/W POINT	
SIXTEENTH LINE		GEODETIC SURVEY MONUMENT		FOUND IRON PIN (1-INCH UNLESS NOTED)	
NEW REFERENCE LINE		SIXTEENTH CORNER MONUMENT		OFF-PREMISE SIGN	
NEW R/W LINE		SIGN		COMPENSABLE	
EXISTING R/W OR HE LINE		PARCEL NUMBER		NON-COMPENSABLE	
PROPERTY LINE		UTILITY NUMBER			
LOT, TIE & OTHER MINOR LINES		PARALLEL OFFSETS			
SLOPE INTERCEPT					
CORPORATE LIMITS					
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.)					
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)					
TEMPORARY LIMITED EASEMENT AREA					
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)					
TRANSMISSION STRUCTURES					
BUILDING					
BRIDGE					

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	ALUM	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	RDE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	COR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED	TLE
GAS VALVE	GV	EASEMENT	
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED	PLE		
EASEMENT			
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), WAUPACA COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT OF WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND ARE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT OF WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF PUBLIC RECORD.

CONVENTIONAL UTILITY SYMBOLS

WATER	—W—
GAS	—G—
TELEPHONE	—T—
OVERHEAD	—OH—
TRANSMISSION LINES	—E—
ELECTRIC	—TV—
CABLE TELEVISION	—FO—
FIBER OPTIC	—SAN—
SANITARY SEWER	—SS—
STORM SEWER	

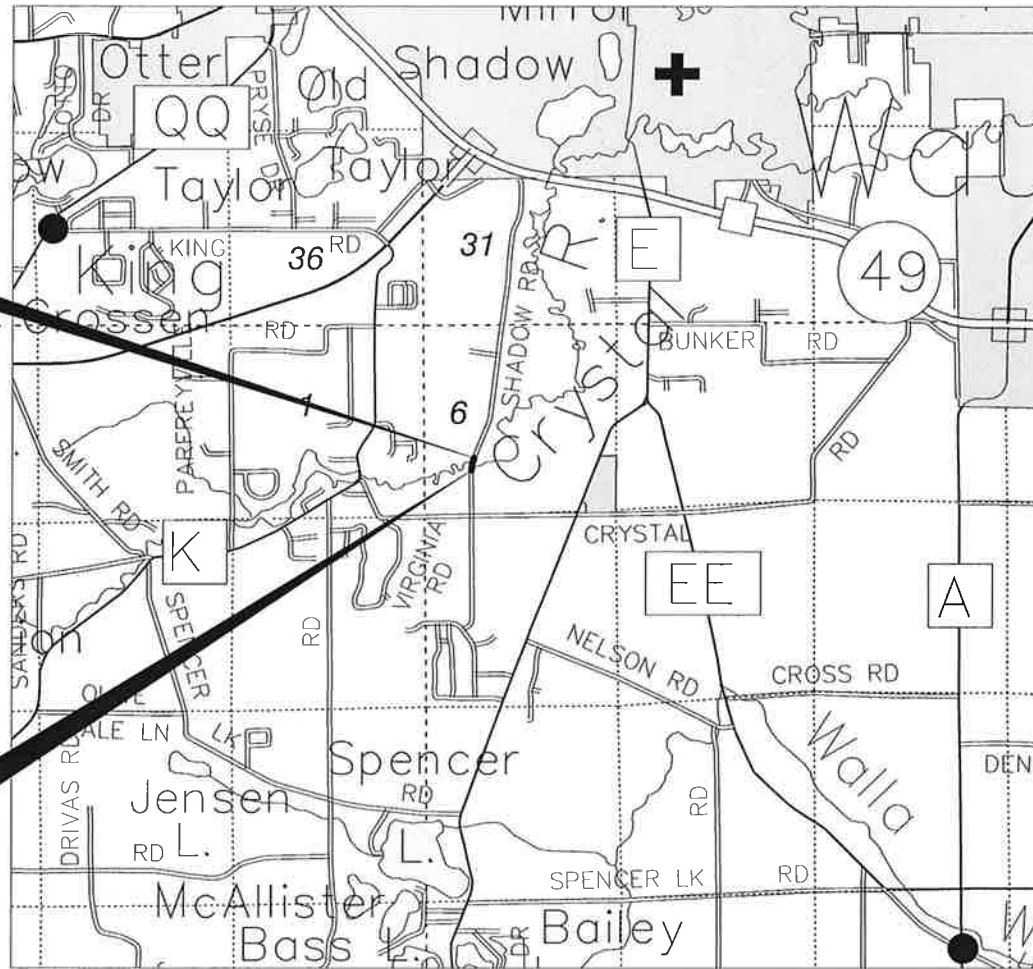
END RELOCATION
ORDER STA. 11+65.63

Y = 328,110.66
X = 533,489.18
1,040.24 FEET SOUTH OF AND 1,387.46 FEET
EAST OF THE WEST QUARTER CORNER OF
SECTION 6, T-21-N, R-12-E, TOWN OF LIND,
WAUPACA COUNTY, WI

BEGIN RELOCATION
ORDER STA. 8+25.00

Y = 327,779.66
X = 533,416.00
1,261.77 FEET NORTH OF AND 1,285.15 FEET
WEST OF THE SOUTH QUARTER CORNER OF
SECTION 6, T-21-N, R-12-E, TOWN OF LIND,
WAUPACA COUNTY, WI

LAYOUT
SCALE 0 1 MILE
TOTAL NET LENGTH OF CENTERLINE = 0.065 MI



R/W PROJECT NUMBER 6902-00-00	SHEET NUMBER 4.01	TOTAL SHEETS 2
CONSTRUCTION PROJECT NUMBER 6902-00-70		
PLAT OF RIGHT OF WAY REQUIRED FOR T LIND, SHADOW ROAD CRYSTAL RIVER BRIDGE P-68-0104 TOWN ROAD WAUPACA COUNTY		

ORIGINAL PLAT PREPARED BY

MSA

PROFESSIONAL SERVICES

TRANSPORTATION • MUNICIPAL
DEVELOPMENT • ENVIRONMENTAL
1230 South Boulevard Baraboo, WI 53913
608-356-2771 1-800-362-4505 Fax: 608-356-2770
Web Address: www.msa-ps.com
© MSA Professional Services, Inc.



3/29/2017
(Date)

Gregory P. Rhinehart
(Professional Land Surveyor)

REVISION DATE

APPROVED FOR TOWN OF LIND

DATE: 4/4/17 *Steve Bell*
(Signature)

SCHEDULE OF LANDS & INTERESTS REQUIRED

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE COUNTY.

PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W ACRES REQUIRED			TLE
			NEW	EXISTING	TOTAL	ACRES
1	GERALD L & MARSHA K STEARNS	FEE	0.02	0.05	0.07	---
2	MONTAGUE TAYLOR TRUST GREGORY A MONTAGUE 1/2 INTEREST ESTATE OF OTTO J TAYLOR 1/4 INTEREST ESTATE OF ARTHUR J MONTAGUE 1/4 INTEREST	FEE & TLE	0.08	0.07	0.15	0.05
3	ARMOND J DUWELL & MONIQUE M DUWELL	FEE & TLE	0.03	0.34	0.37	0.03
99	WISCONSIN PUBLIC SERVICE CORPORATION	RELEASE OF RIGHTS	---	---	---	---

EXISTING HIGHWAY R/W BASED ON THE CENTERLINE OF EXISTING ROADWAY, PLATS OF SURVEY, AND RECORDED CSM'S IN THE AREA.

PI = 9+91.52
Y = 327,946.18
X = 533,417.42
Δ = 22°47'36" R
D = 05°43'46"
T = 201.58'
L = 397.82'
R = 1,000.00'
PC = 7+89.94
PT = 11+87.76

NW-SW
6-21-12

MONTAGUE TAYLOR TRUST
GREGORY A MONTAGUE 1/2 INTEREST
ESTATE OF OTTO J TAYLOR 1/4 INTEREST
ESTATE OF ARTHUR J MONTAGUE 1/4 INTEREST

TOWN

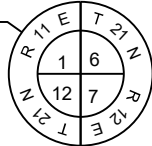
WISCONSIN DNR
MANAGED FOREST LAW
DOC 807514

SLOPE INTERCEPT (TYP.)

SW-SW
6-21-12

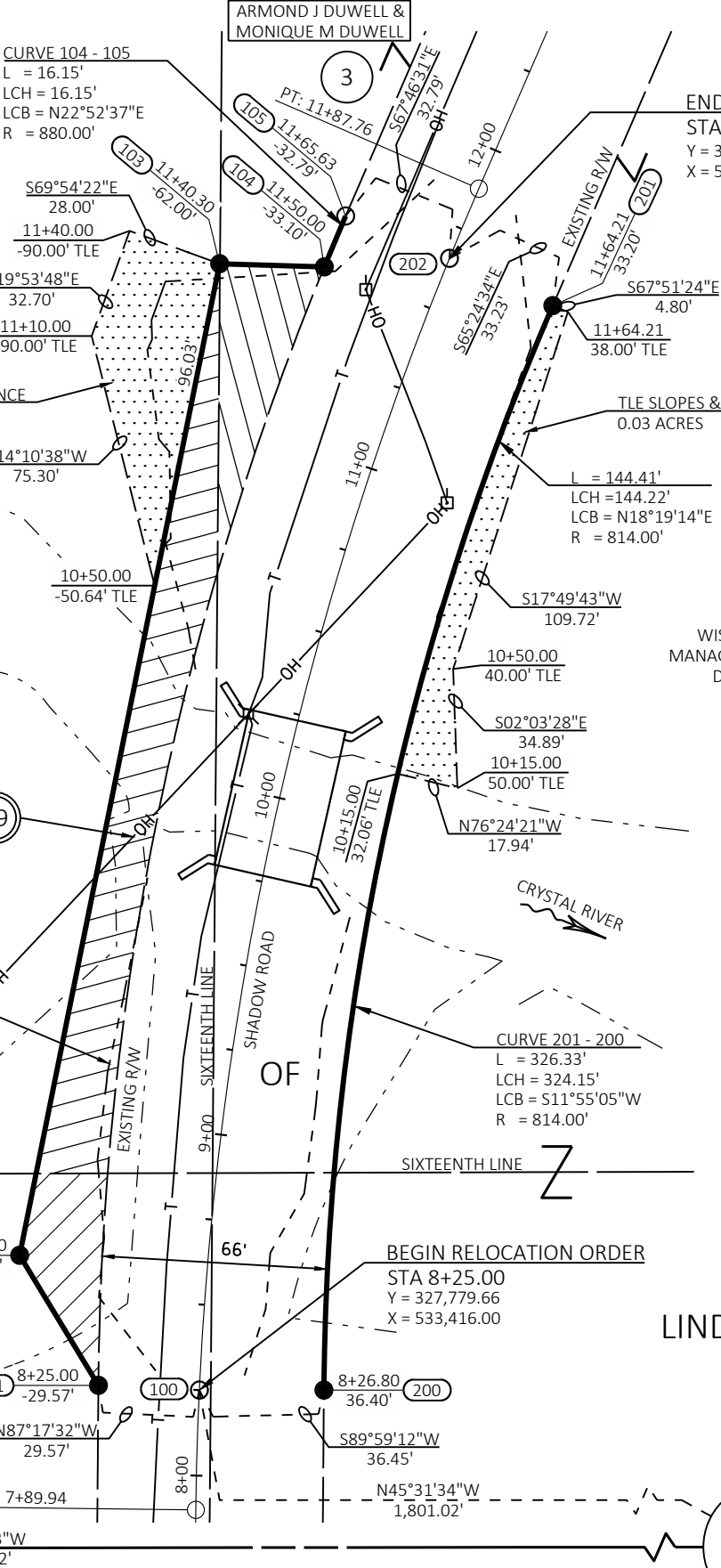
GERALD L &
MARSHA K STEARNS

HARRISON MONUMENT
Y = 326,515.18
X = 532,121.73



SECTION LINE

S89°56'23"W
2,579.42'



END RELOCATION ORDER

STA 11+65.63
Y = 328,110.66
X = 533,489.18

NE-SW
6-21-12

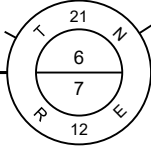
WISCONSIN DNR
MANAGED FOREST LAW
DOC 787183

ARMOND J DUWELL &
MONIQUE M DUWELL

LIND

SE-SW
6-21-12

HARRISON MONUMENT
Y = 326,517.89
X = 534,701.15



R/W COURSE TABLE

COURSE	BEARING	DISTANCE
101 - 102	N31°09'57"W	44.46'
102 - 103	N11°24'02"E	295.81'
103 - 104	S88°18'39"E	30.63'

R/W POINT COORDINATES

PT. NO.	Y	X
100	327,779.66	533,416.00
101	327,781.06	533,386.46
102	327,819.10	533,363.45
103	328,109.08	533,421.93
104	328,108.18	533,452.55
105	328,123.06	533,458.82
200	327,779.67	533,452.45
201	328,096.83	533,519.39
202	328,110.66	533,489.18

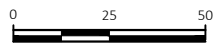


REVISION DATE				

DATE MARCH 30, 2017

GRID FACTOR N/A

SCALE, FEET



HWY: TOWN ROAD

COUNTY: WAUPACA

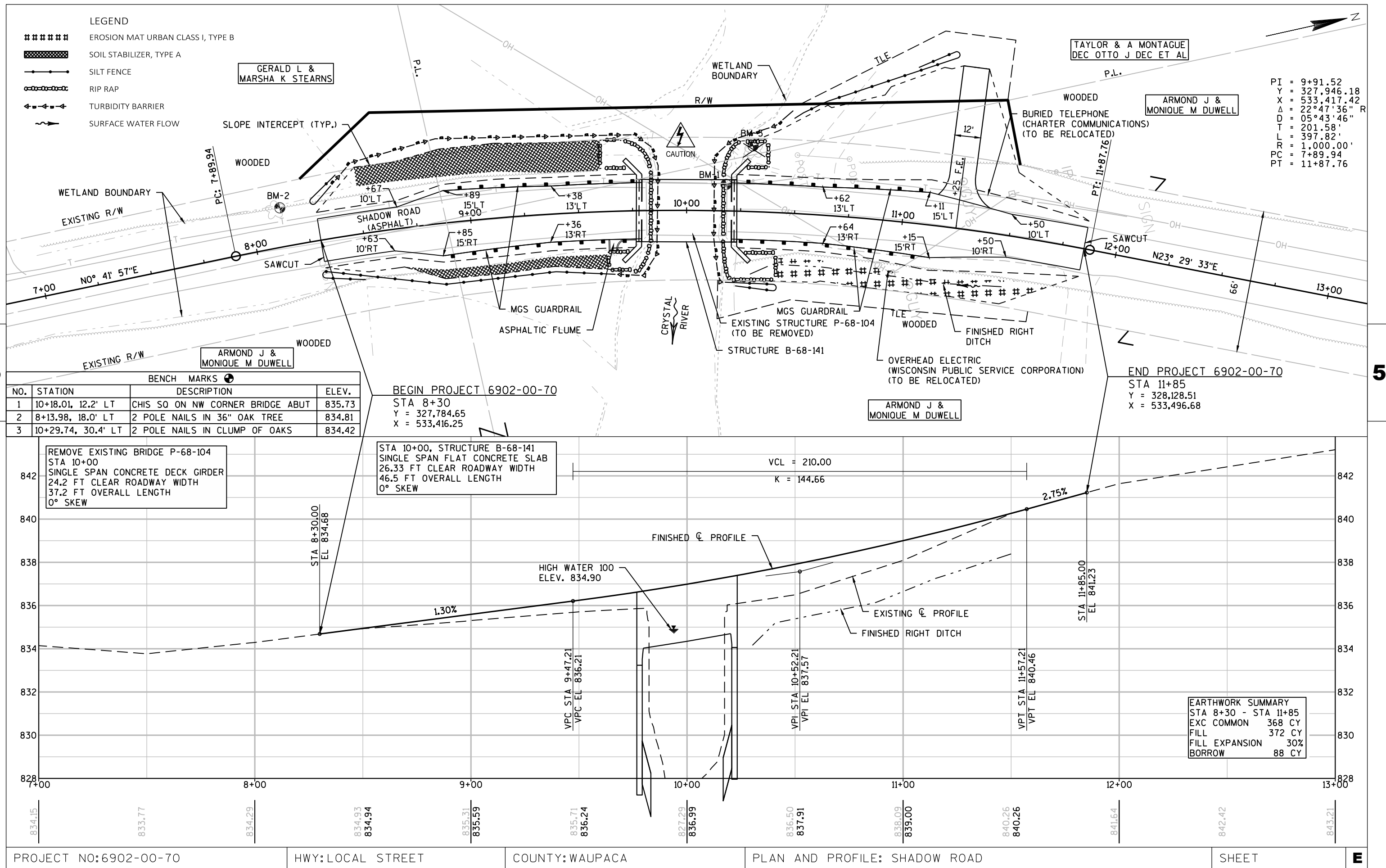
STATE R/W PROJECT NUMBER 6902-00-00

CONSTRUCTION PROJECT NUMBER 6902-00-70

PLAT SHEET 4.02

PS&E SHEET

E



Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-04A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-04B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-04C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15A01-13A	MARKER POST FOR RIGHT-OF-WAY
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-08	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-01A	TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS
15D38-01B	ATTACHMENT OF SIGNS TO POSTS

6



PLAN VIEW
FLUME AT CURB END



6

S.D.D. 8 D 4-5

- ① JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

EXPANSION JOINT

CONCRETE CURB AND GUTTER

8'-0"

4'-0"

EDGE OF PAVEMENT

2" MIN. CURB HEIGHT

4" R

3'-0" MIN.

SURFACE DRAIN IS SYMMETRICAL WHEN CURB AND GUTTER IS CONTINUED

TAPER CURB TO FLOW LINE

4'-0"

SHOULDER OR BERM HINGE POINT

JOINTS

W3 WIRE MESH (SEE SECTION D-D)

RIPRAP

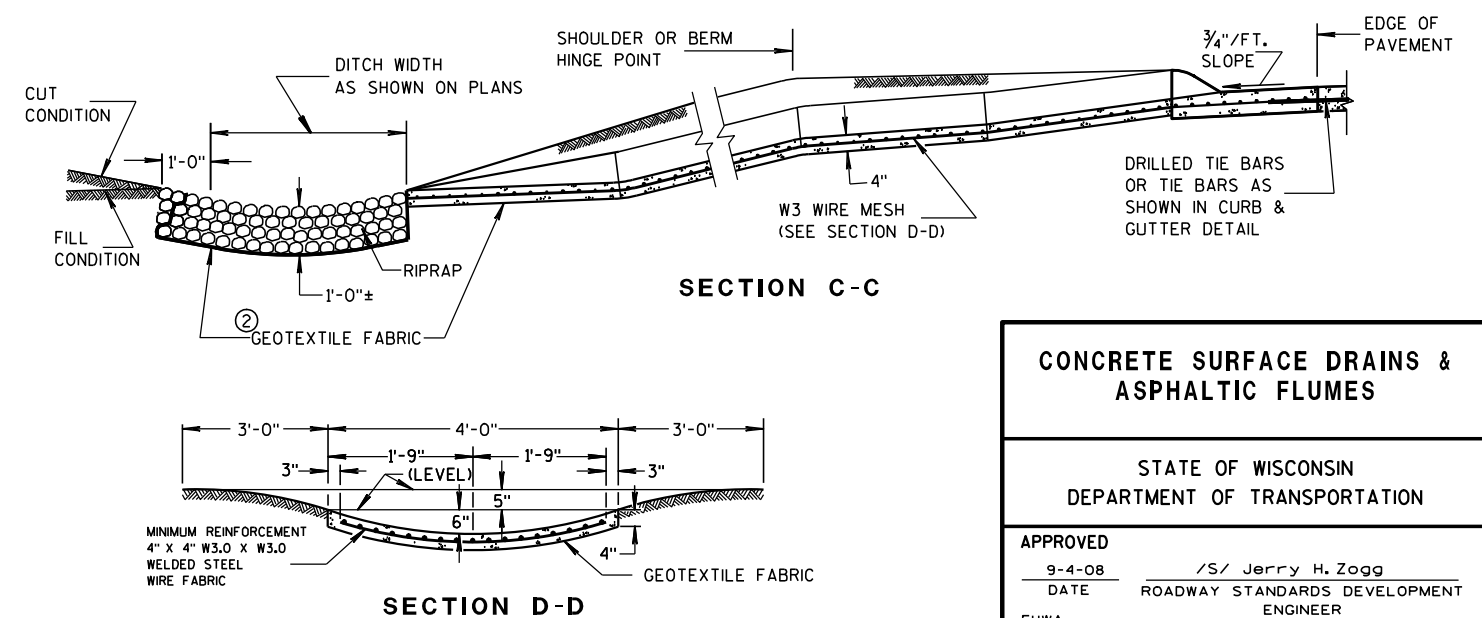
6'-0" OR AS REQUIRED

1'-0" ON CUT SLOPE

DITCH

PLAN VIEW

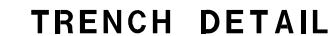
PLAN VIEW

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

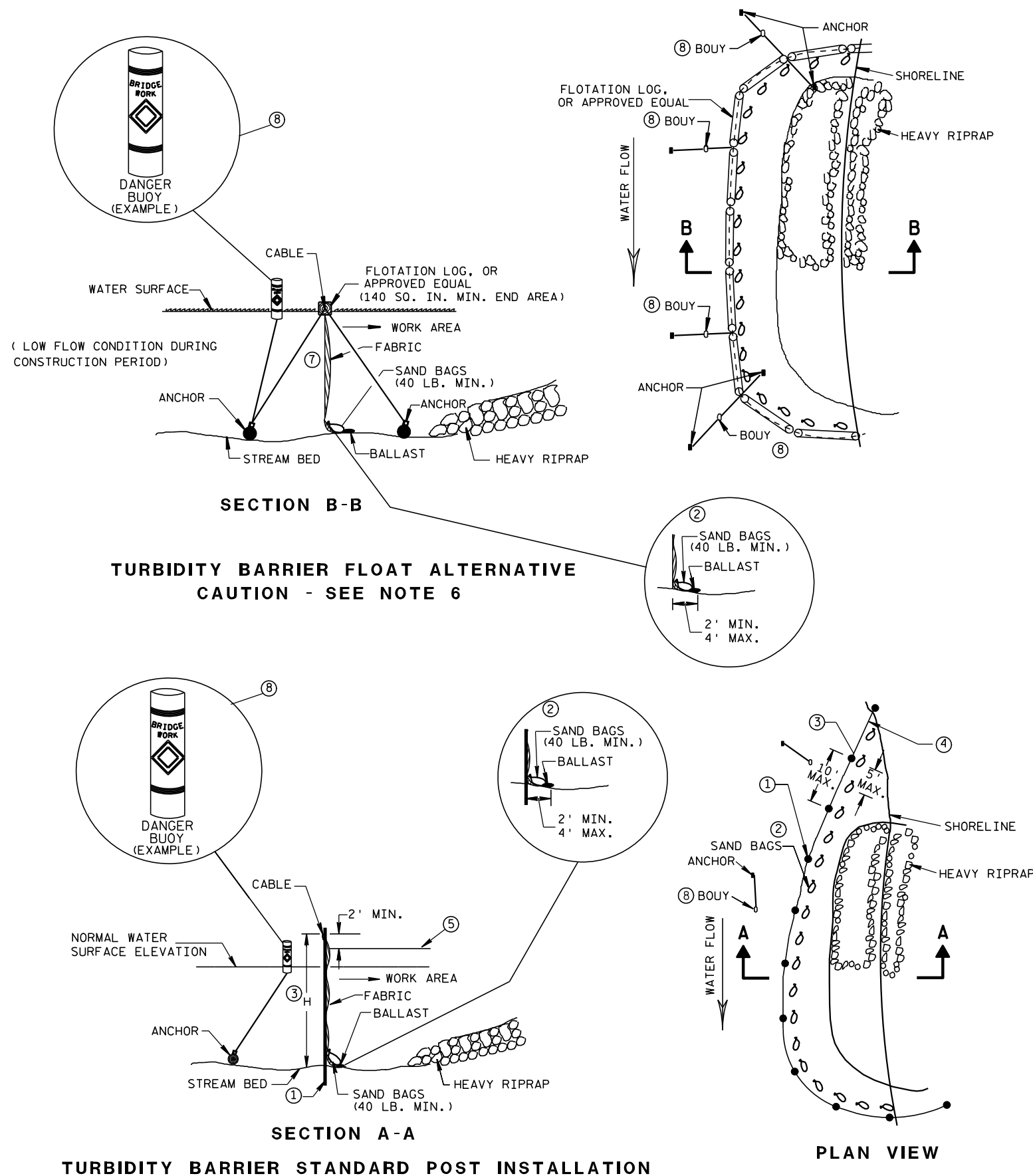
APPROVED
9-4-08 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER

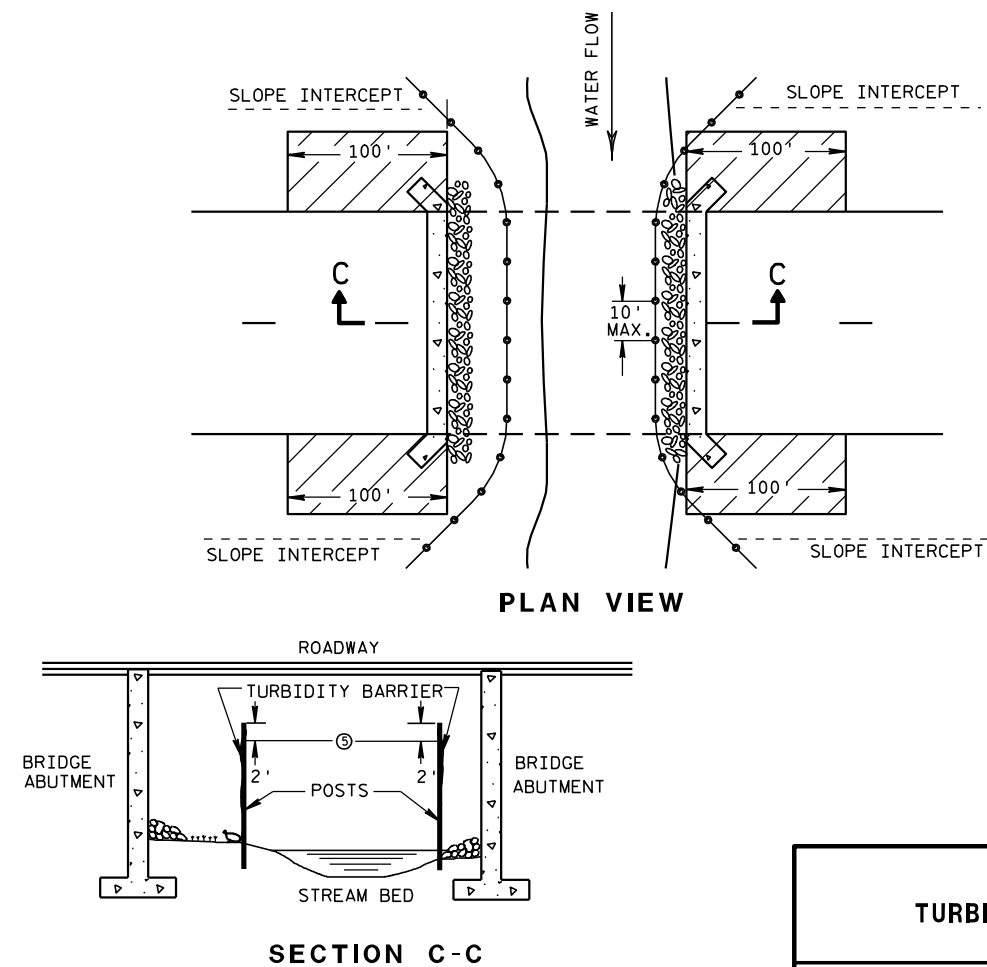


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

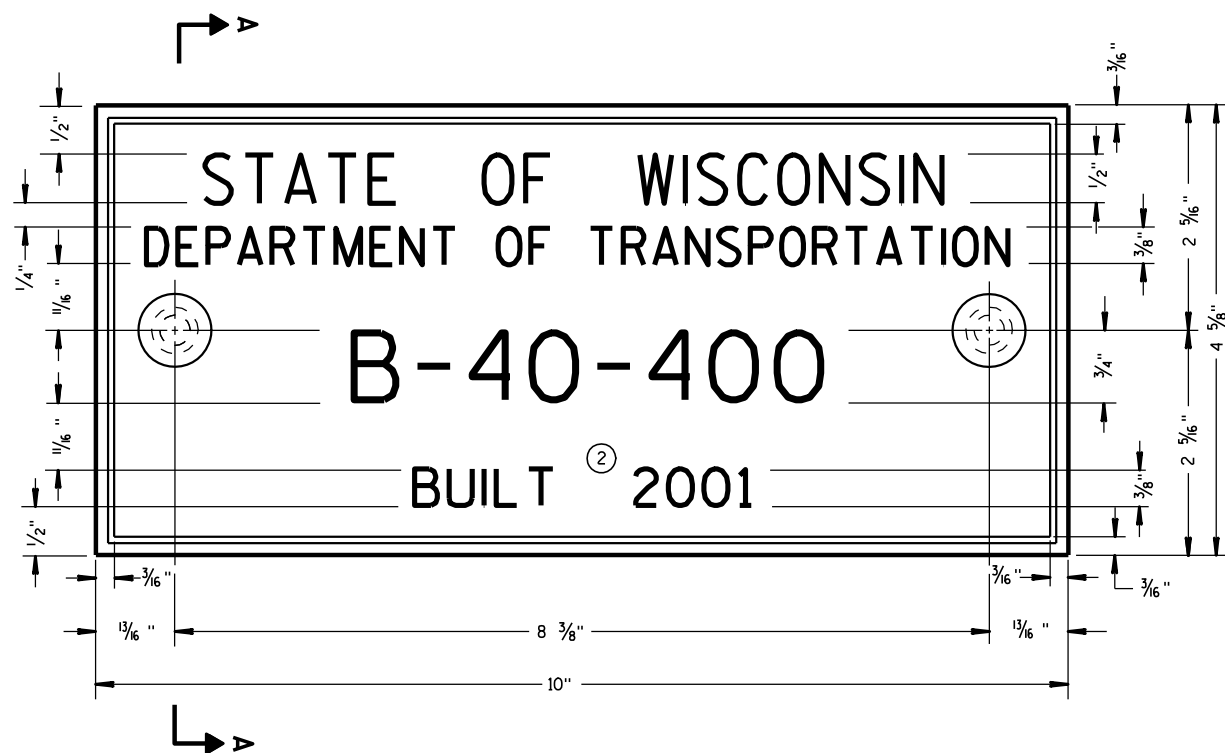
APPROVED

6/04/02

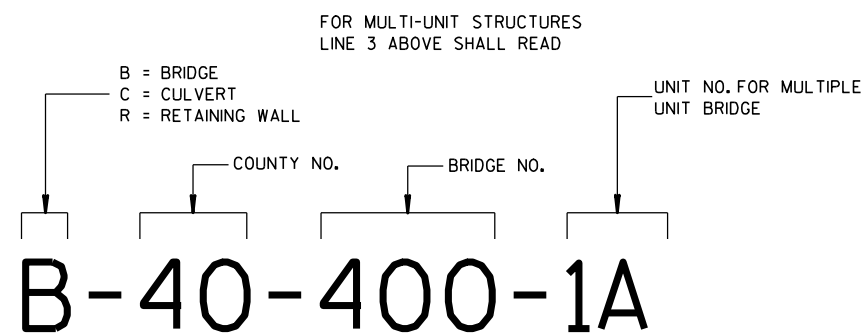
DATE

FHWA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



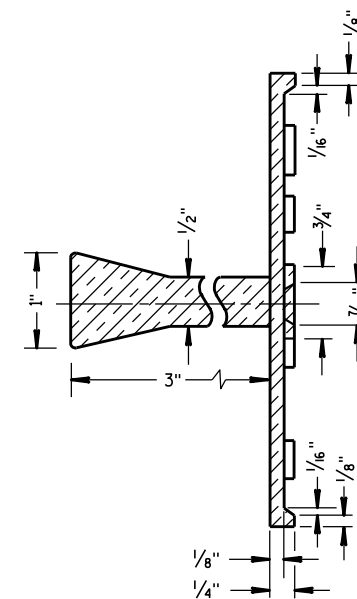
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

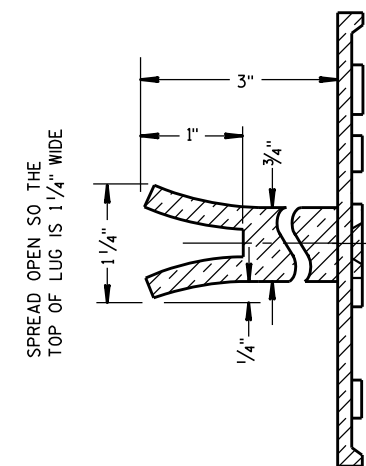
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

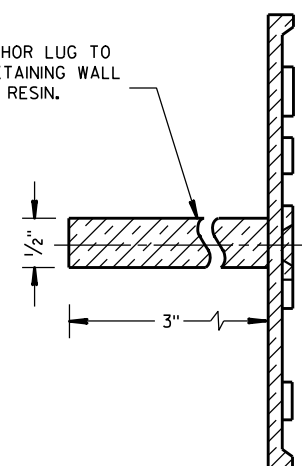


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

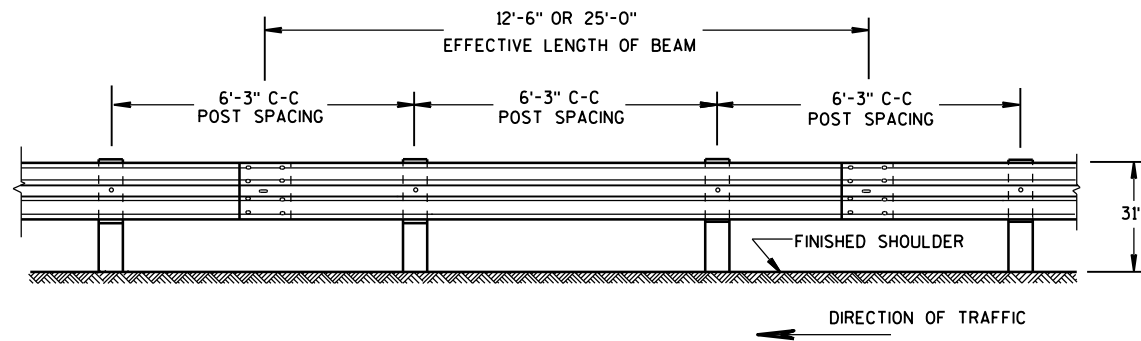
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

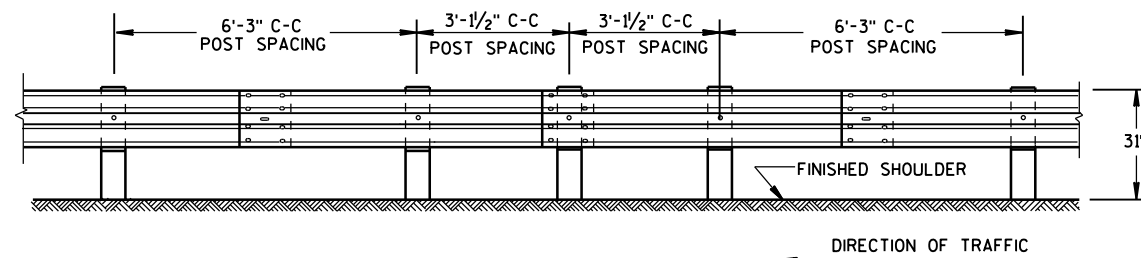
FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



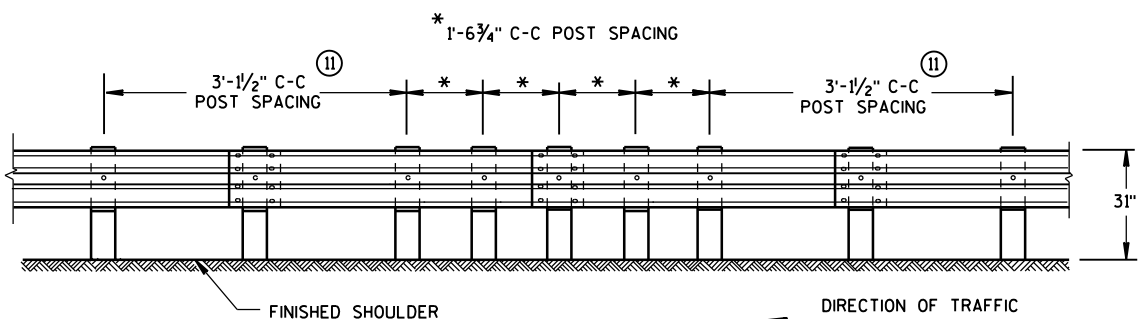
FRONT VIEW

POST SPACING STANDARD INSTALLATION



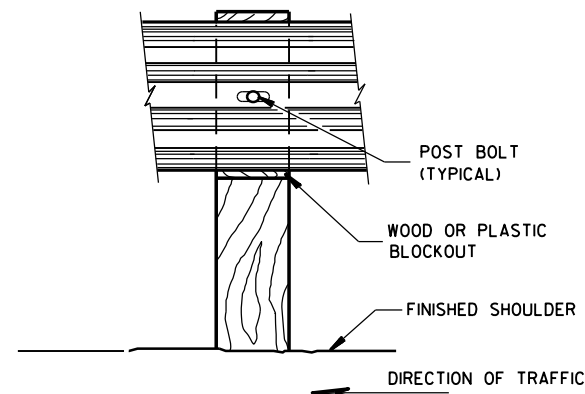
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

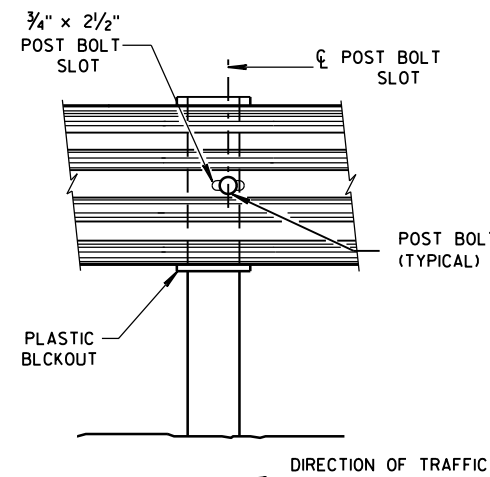


FRONT VIEW

QUARTER POST SPACING (QS)

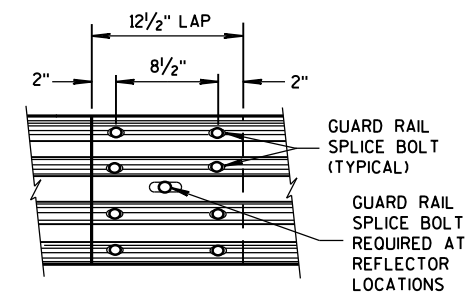


FRONT VIEW AT WOOD POST

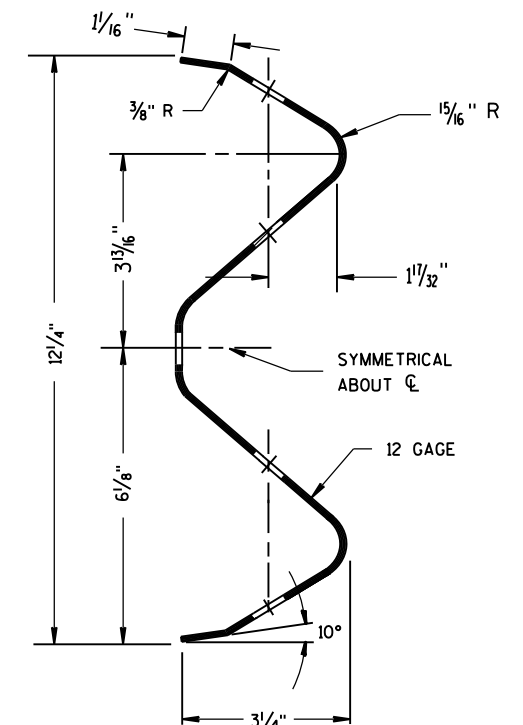


FRONT VIEW AT STEEL POST

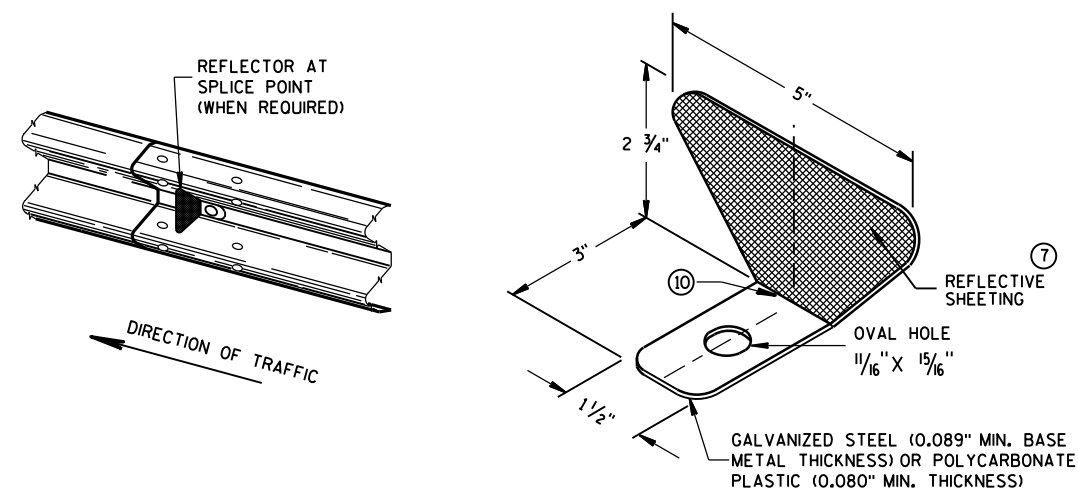
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
 - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL



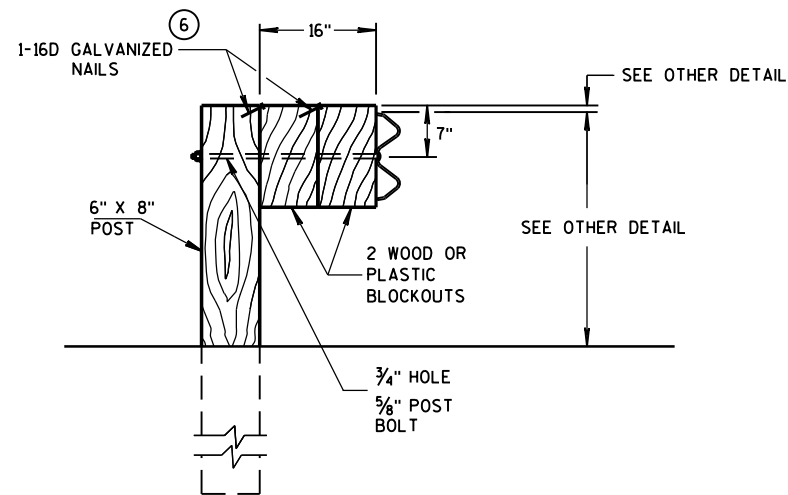
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ⑩	3
	> 200'	100' C-C	2	

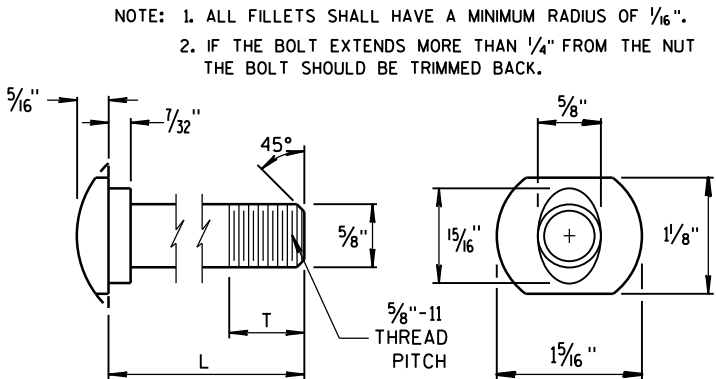
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

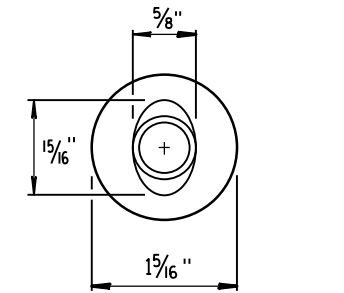


DETAIL FOR 16" BLOCKOUT DEPTH

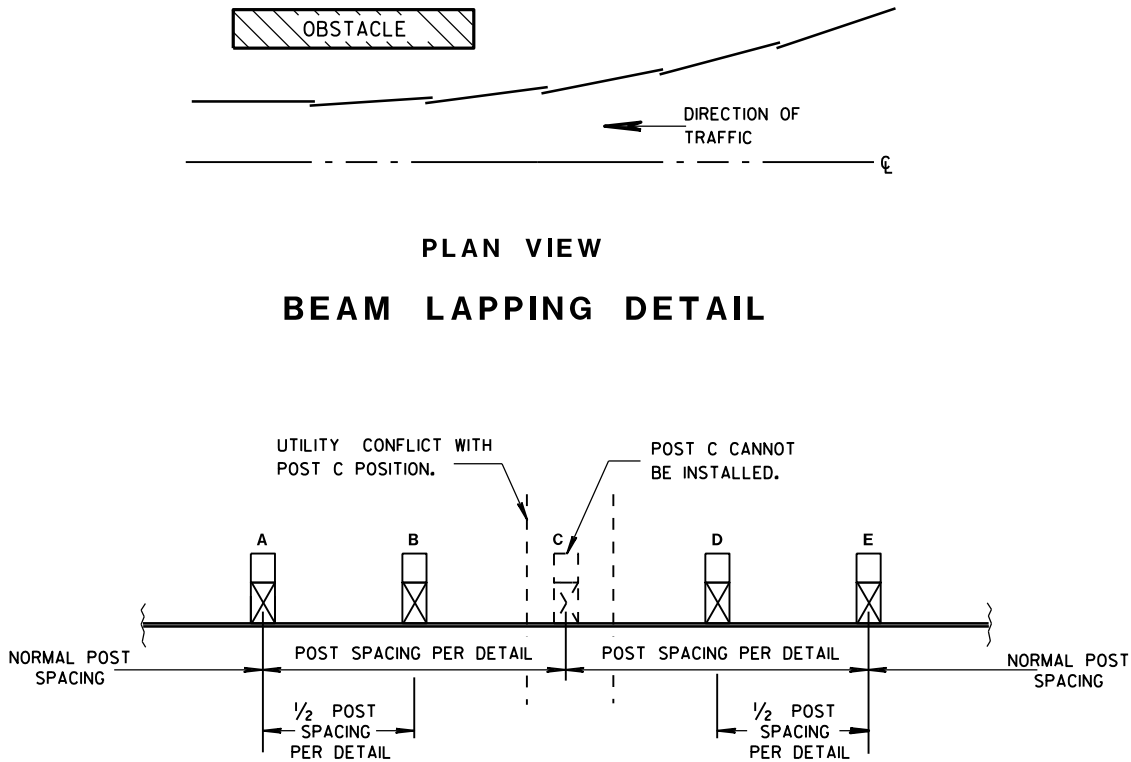
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



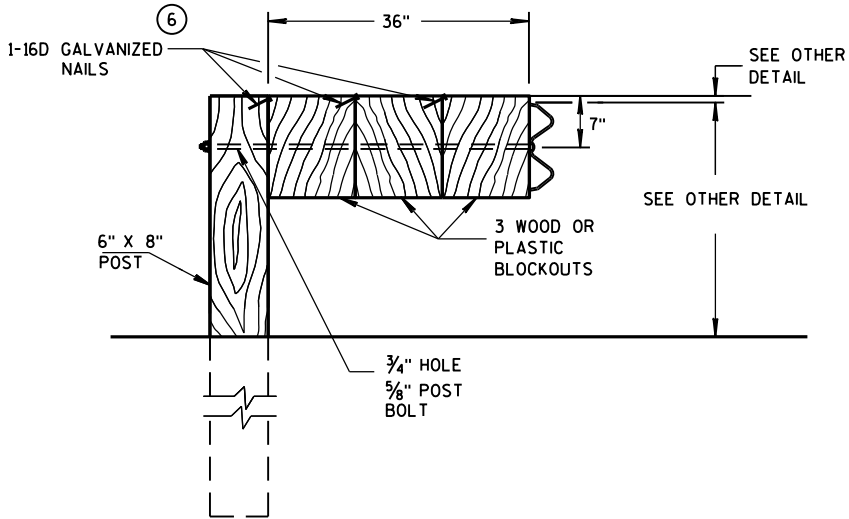
POST BOLT TABLE



ALTERNATE BOLT HEAD



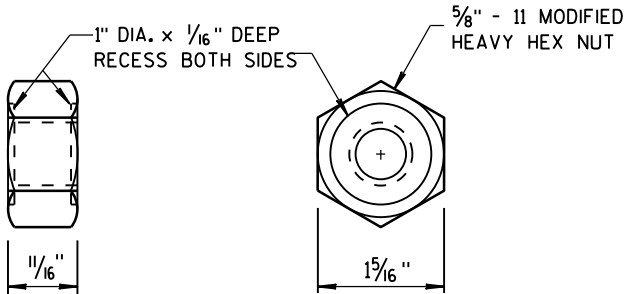
POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



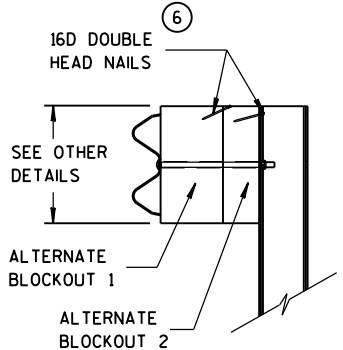
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

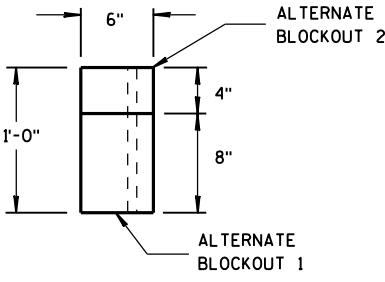
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



POST BOLT, SPLICE BOLT AND RECESS NUT



SIDE VIEW



TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2016 DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) $\frac{1}{2}$ " DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

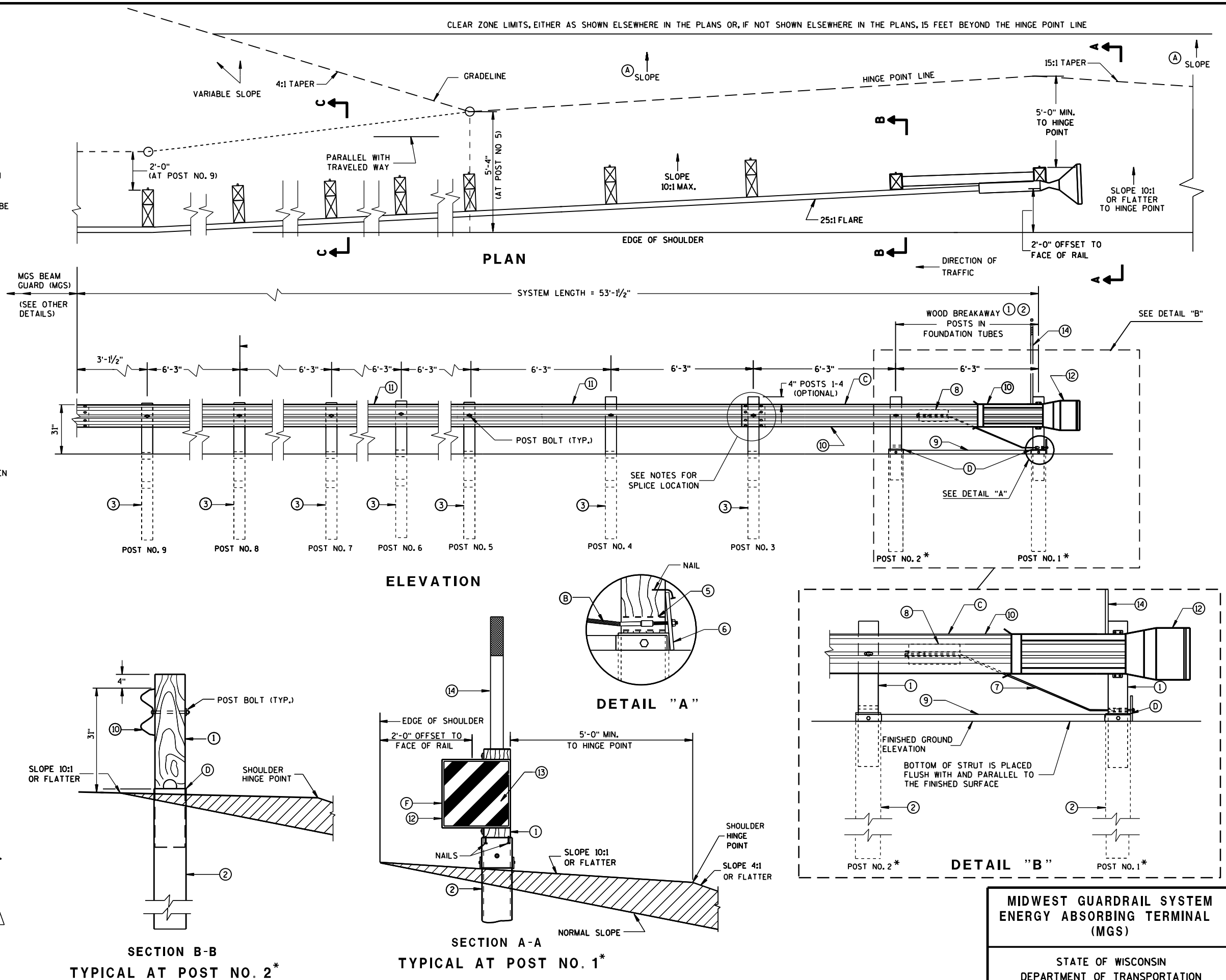
SEE SDD 14B42 FOR MORE INFORMATION.

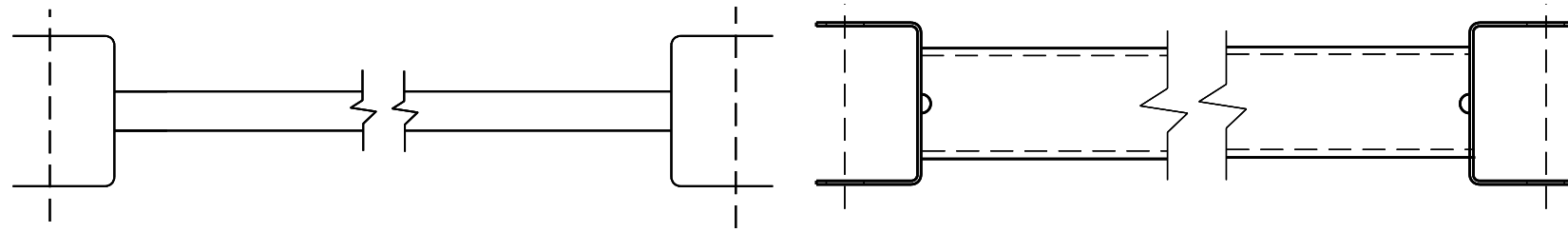
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

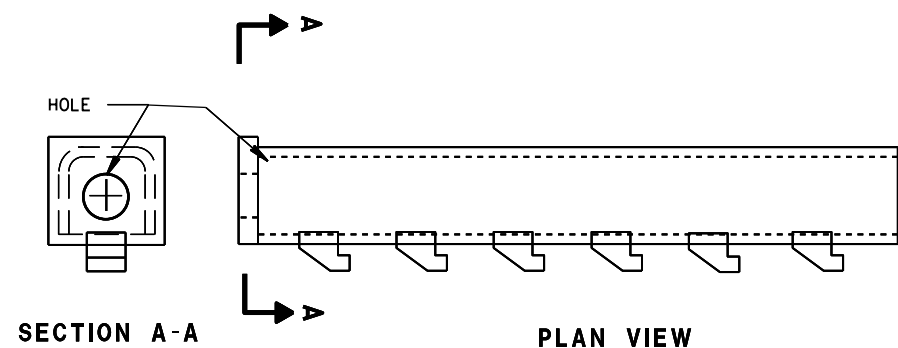
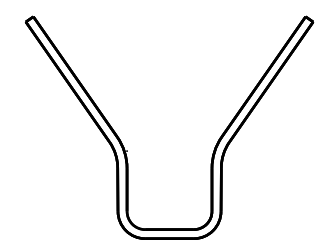
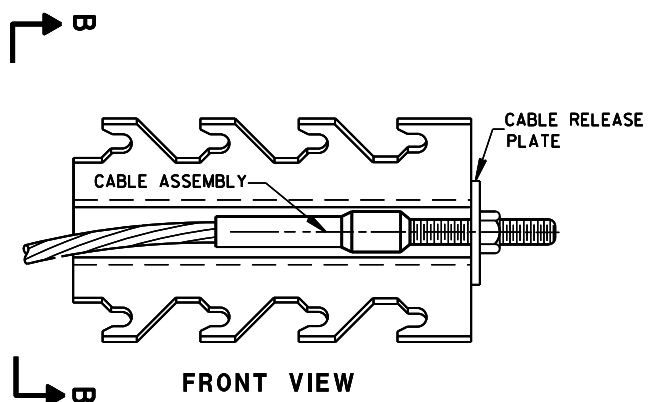
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER $\frac{3}{4}$ " DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





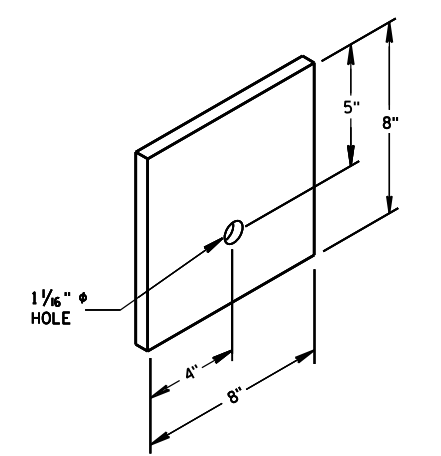
9 H
GENERIC GROUND STRUT



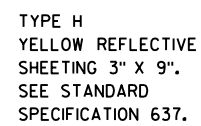
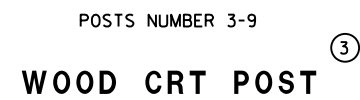
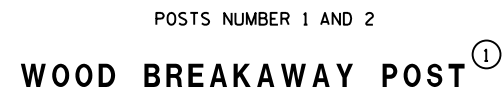
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

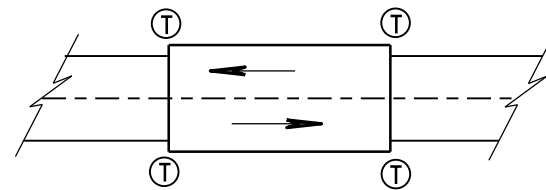
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



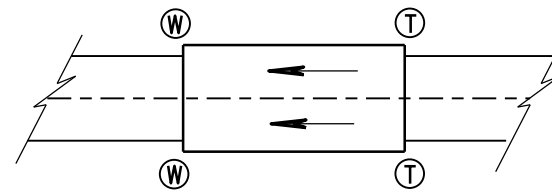
⑥
BEARING PLATE



MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014	<i>/s/ Jerry H. Zogg</i>
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

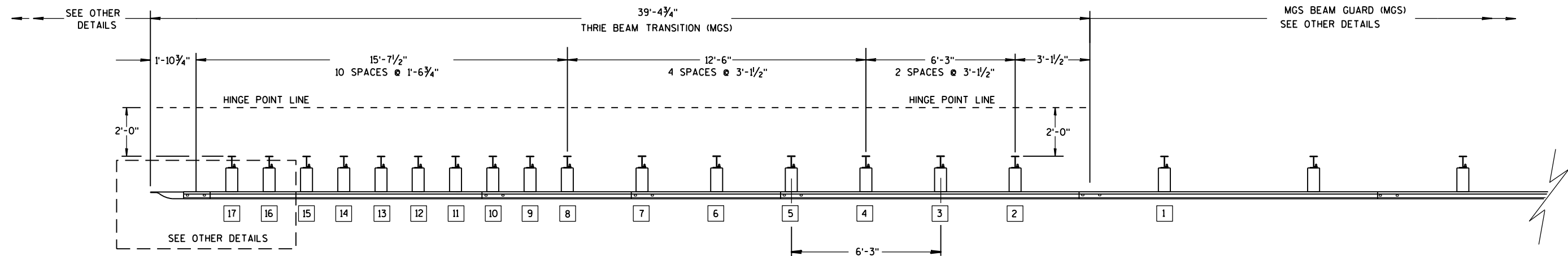
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

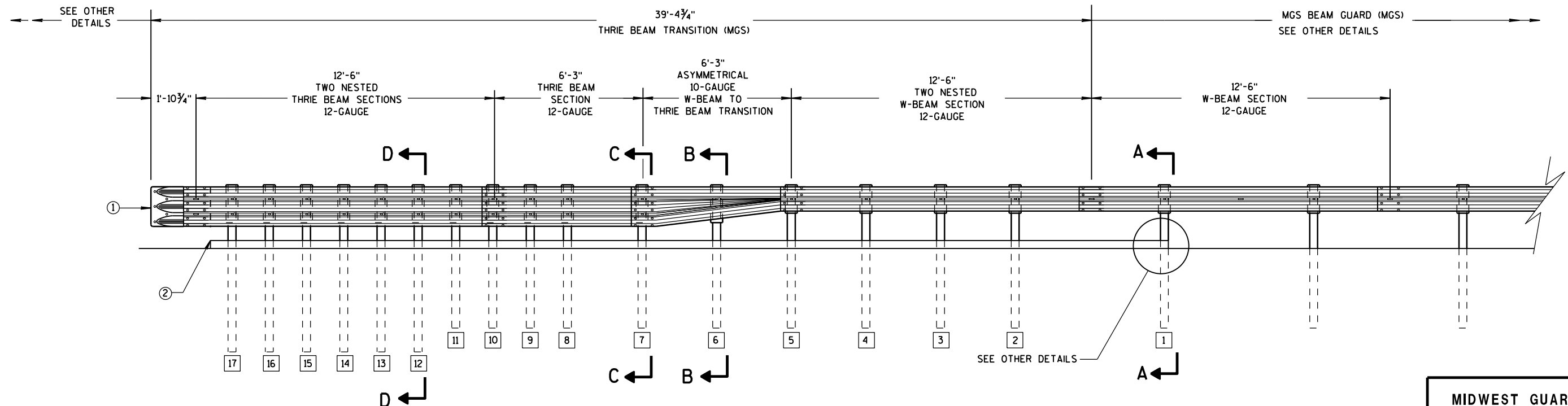
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

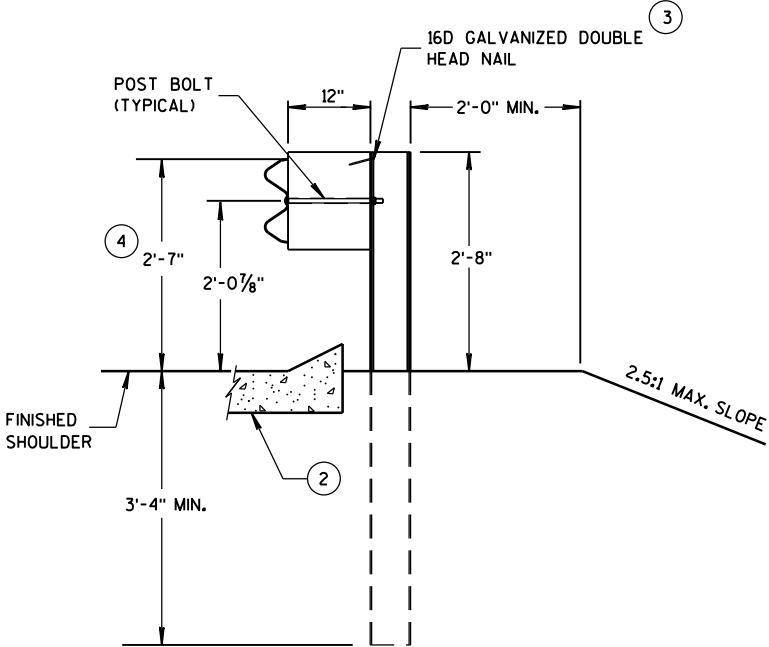
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

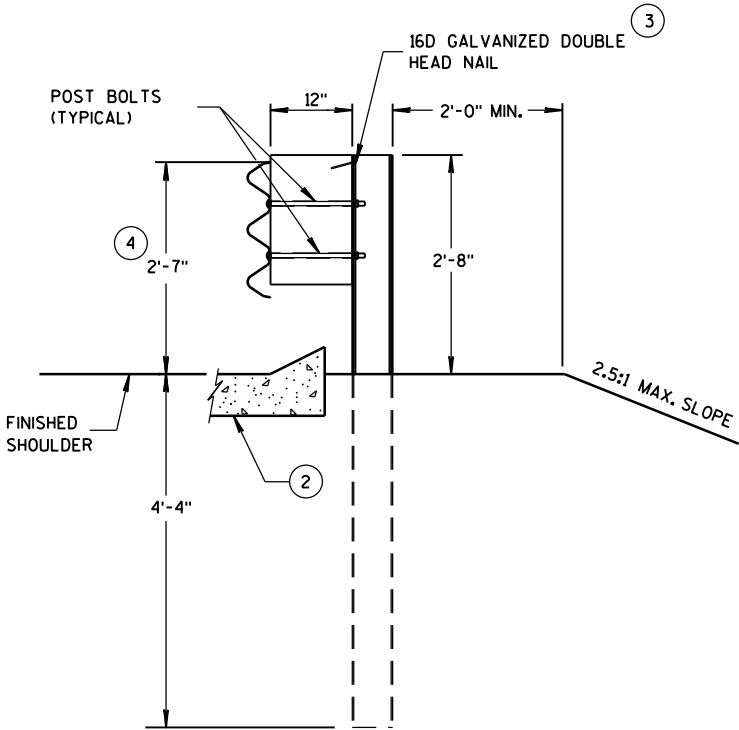
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

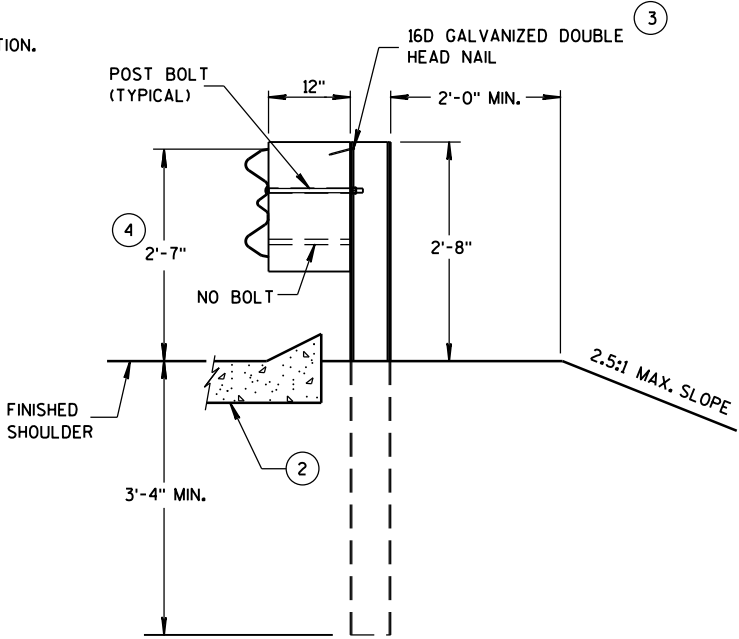
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



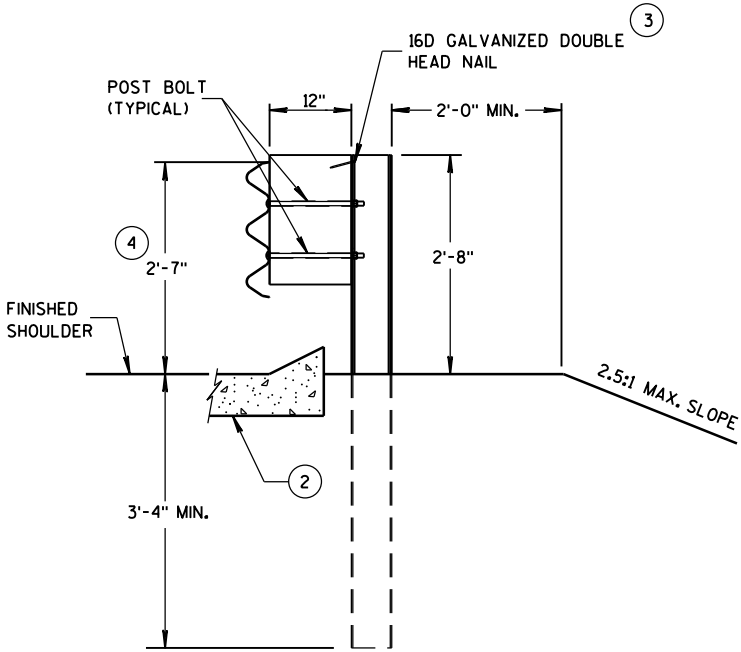
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

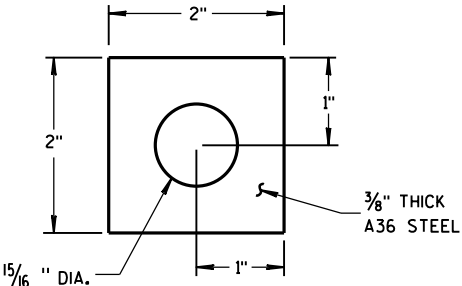
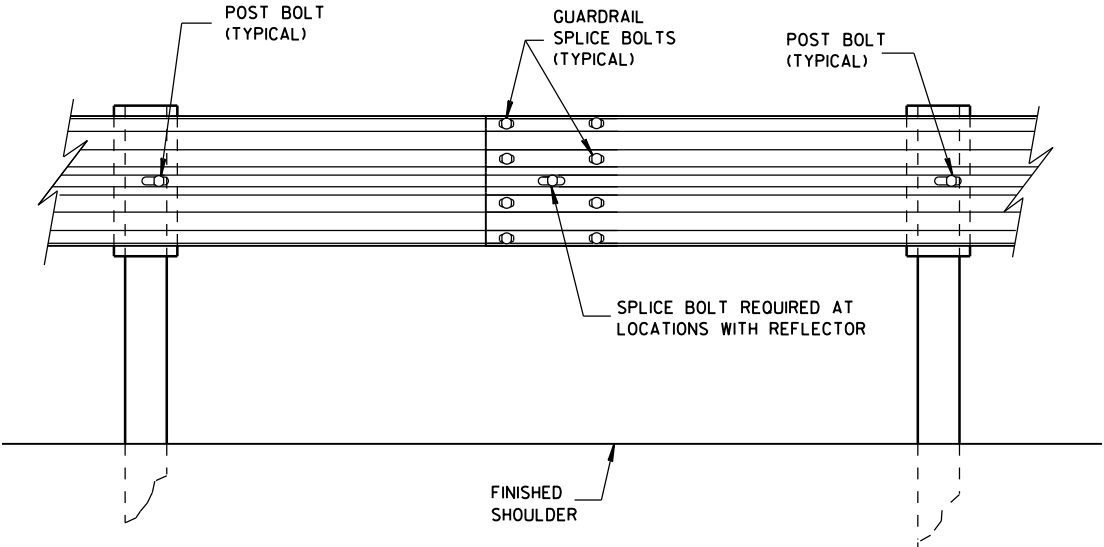
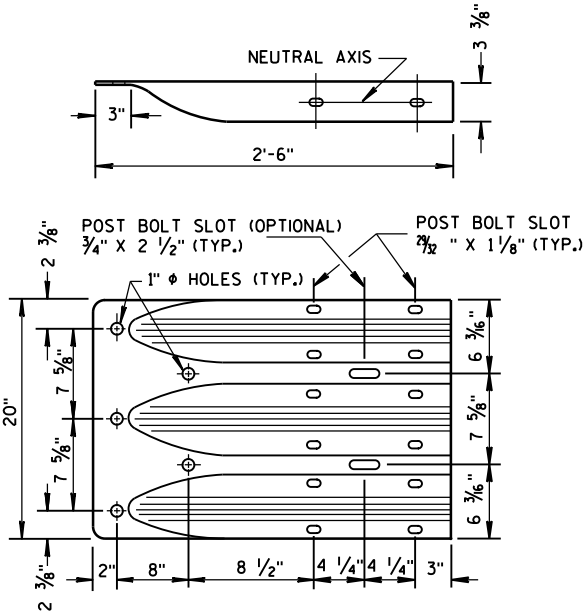


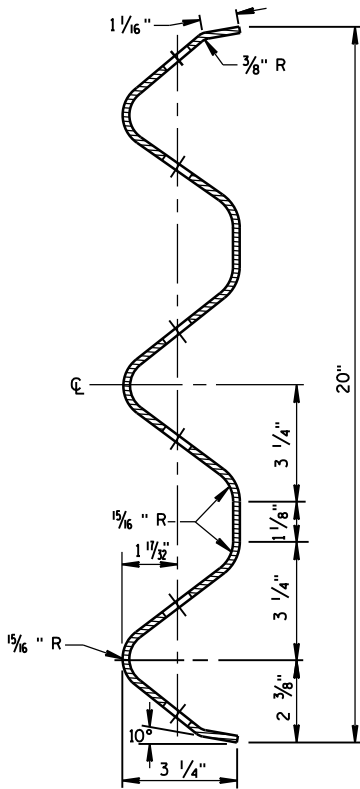
PLATE WASHER DETAIL



SPLICE DETAIL



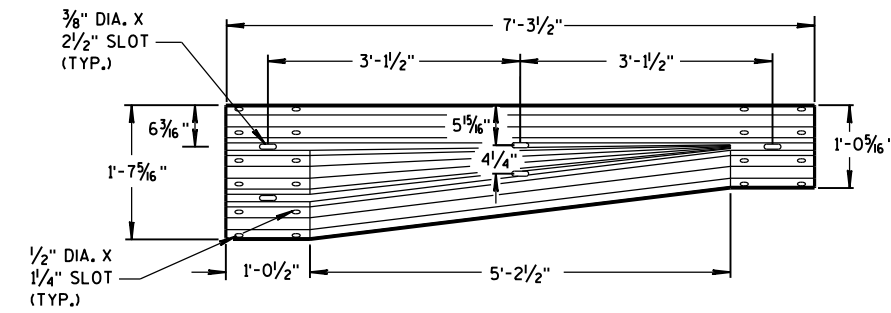
THRIE BEAM
TERMINAL CONNECTOR



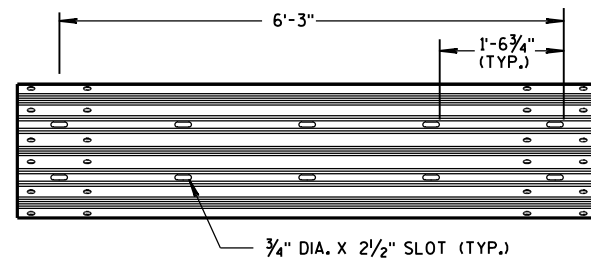
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

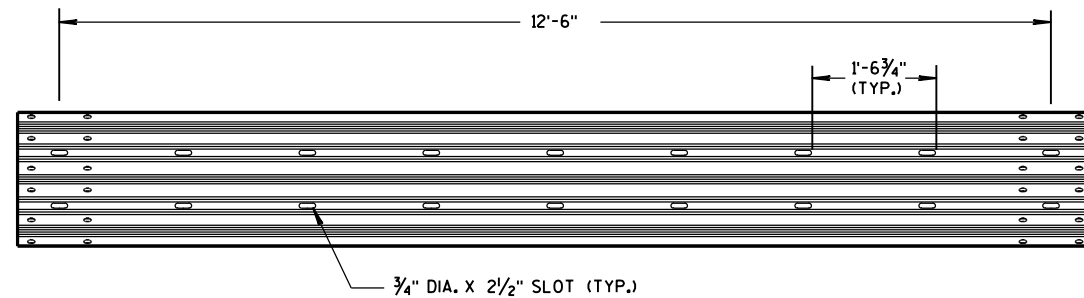
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



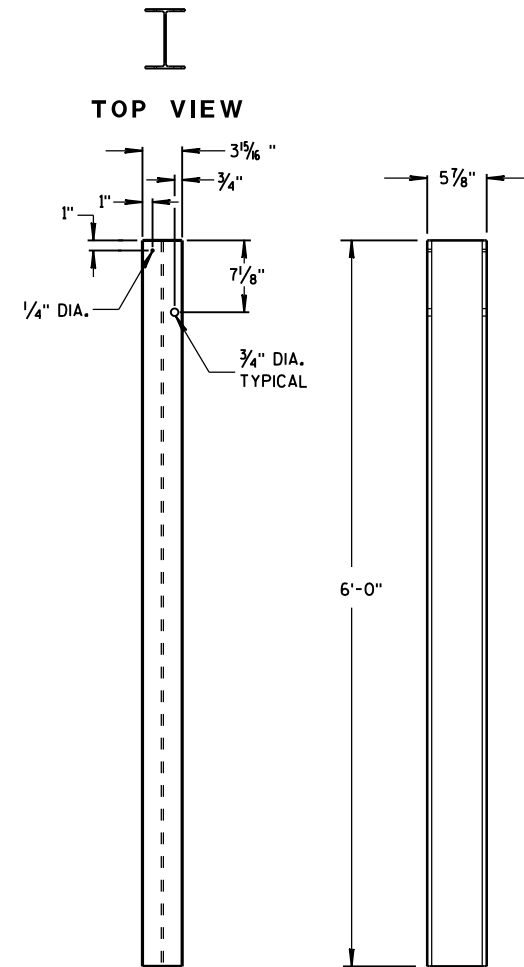
W-BEAM TO THRIE BEAM TRANSITION SECTION



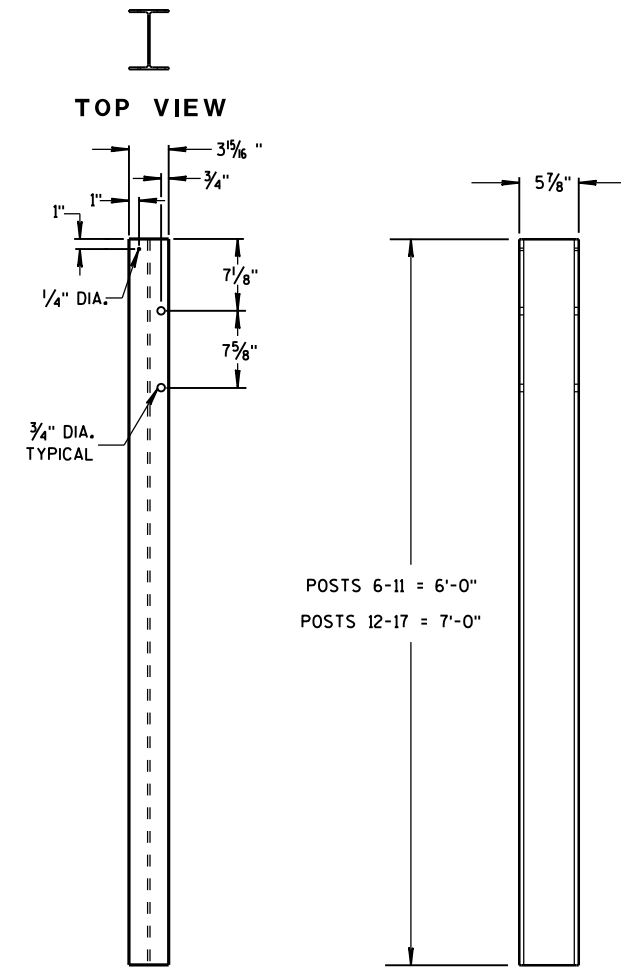
6'-3" THRIE BEAM SECTION



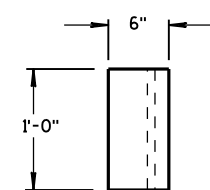
12'-6" THRIE BEAM SECTION



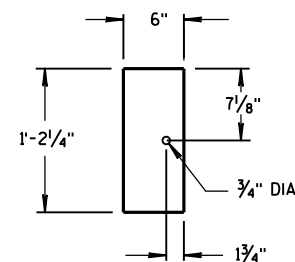
FRONT VIEW SIDE VIEW
STEEL POSTS 1-5



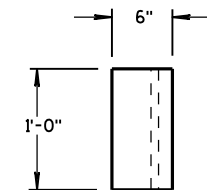
FRONT VIEW SIDE VIEW
STEEL POSTS 6-17



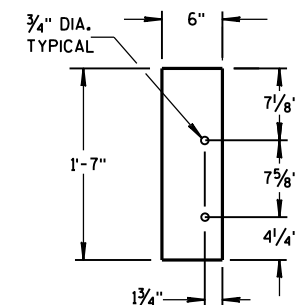
TOP VIEW



FRONT VIEW
BLOCKOUT
POSTS 1-5



TOP VIEW



FRONT VIEW
BLOCKOUT
POSTS 6-17

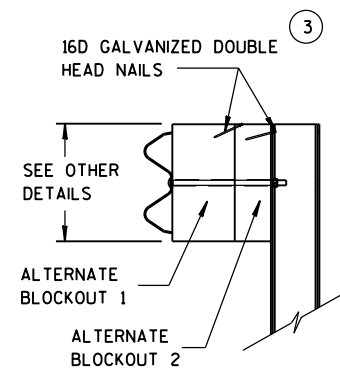
GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

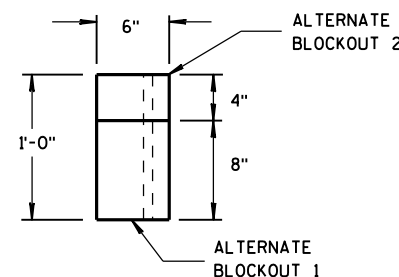
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.



SIDE VIEW

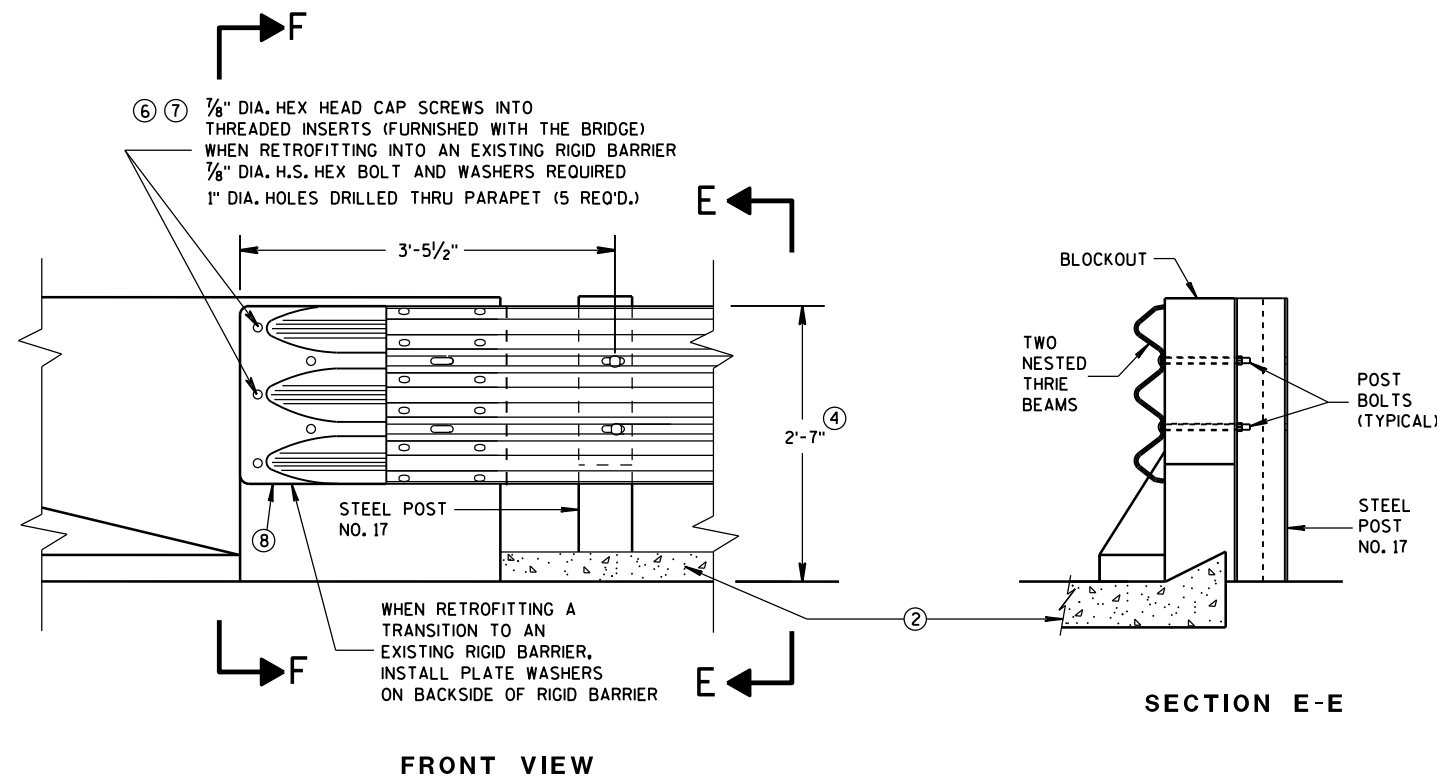


TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

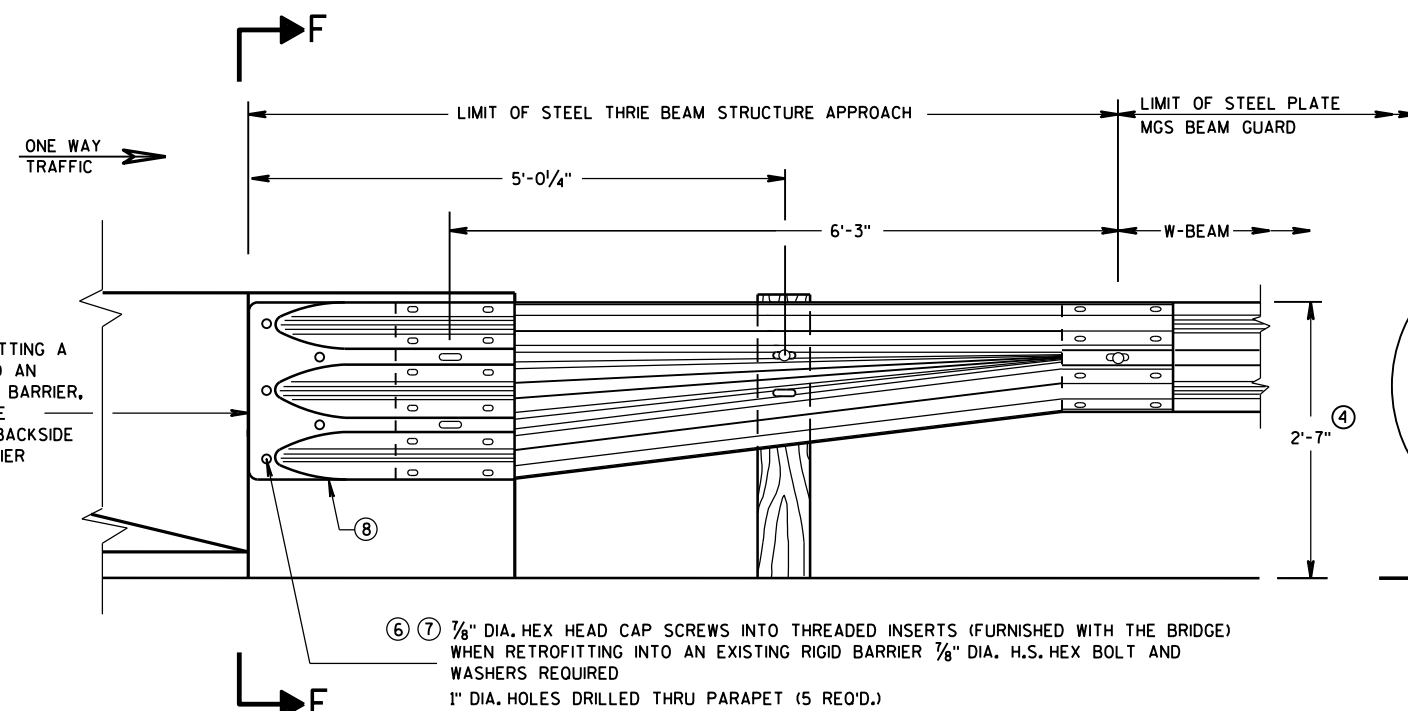
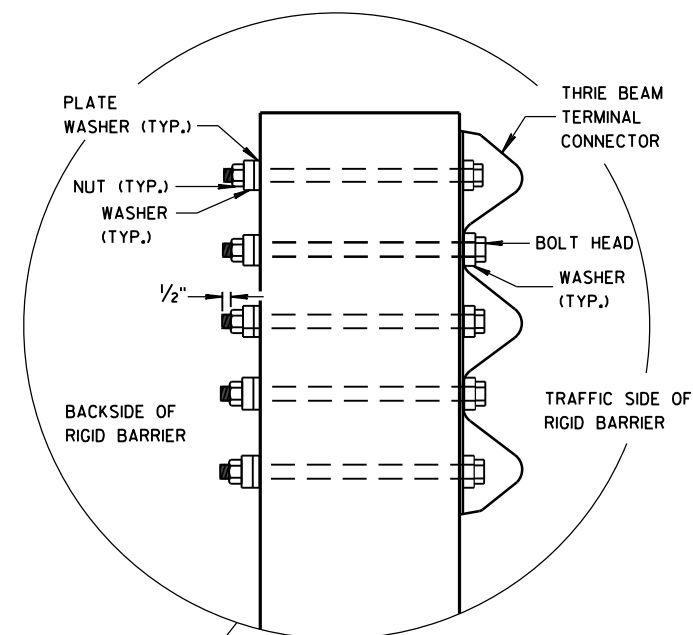
② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

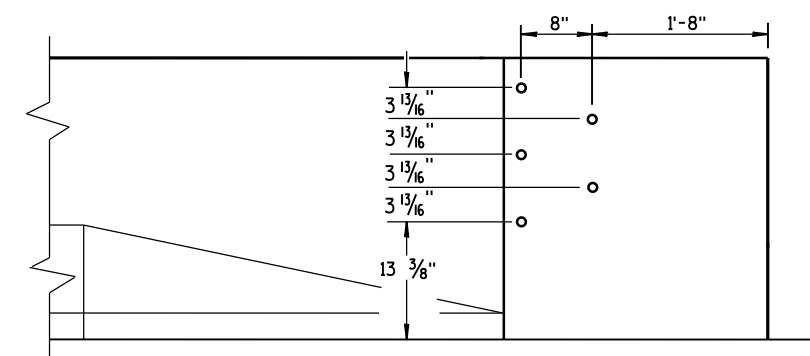
⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



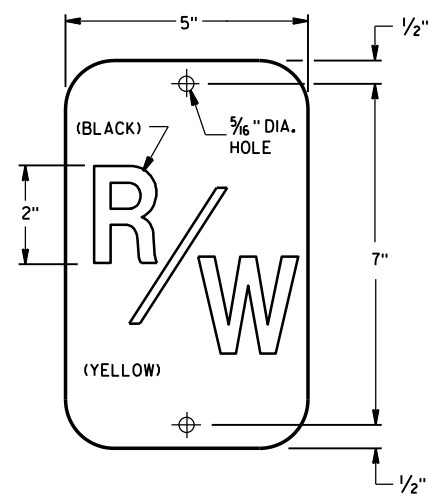
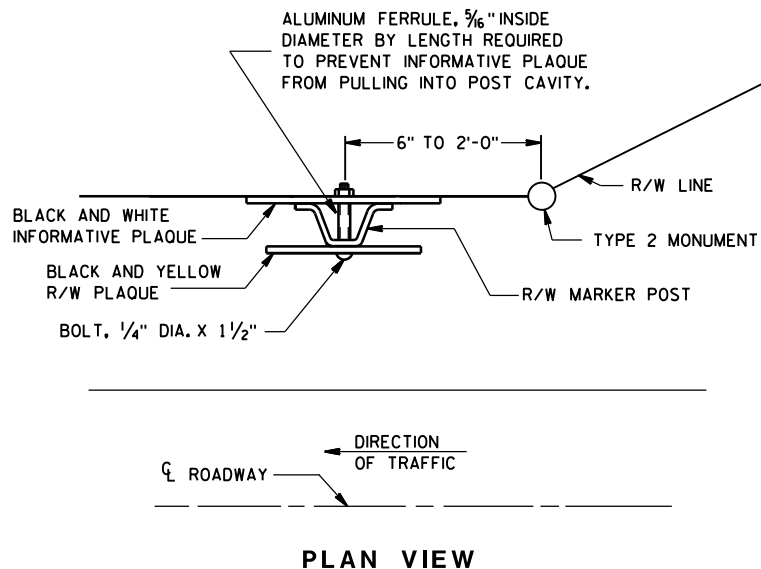
DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

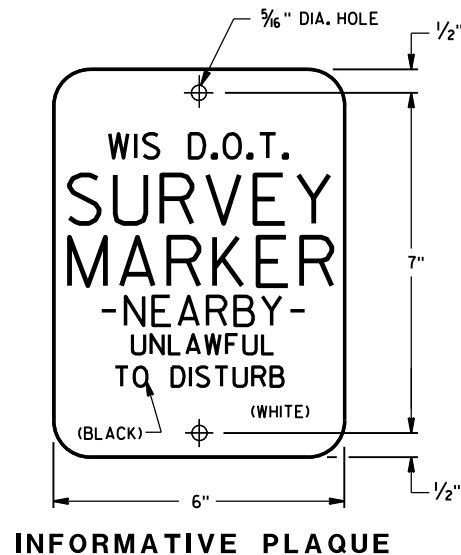
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



GENERAL NOTES

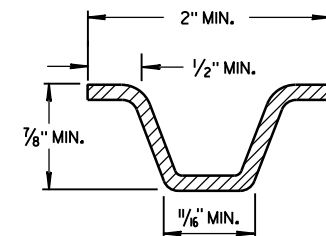
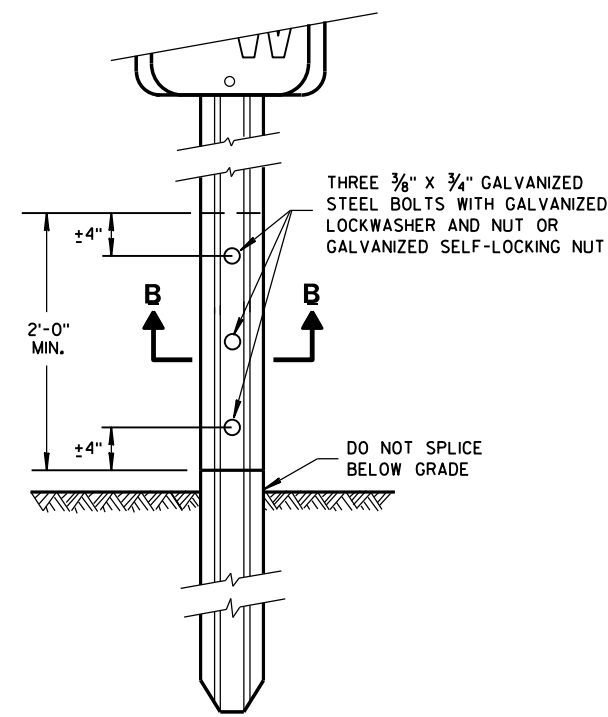
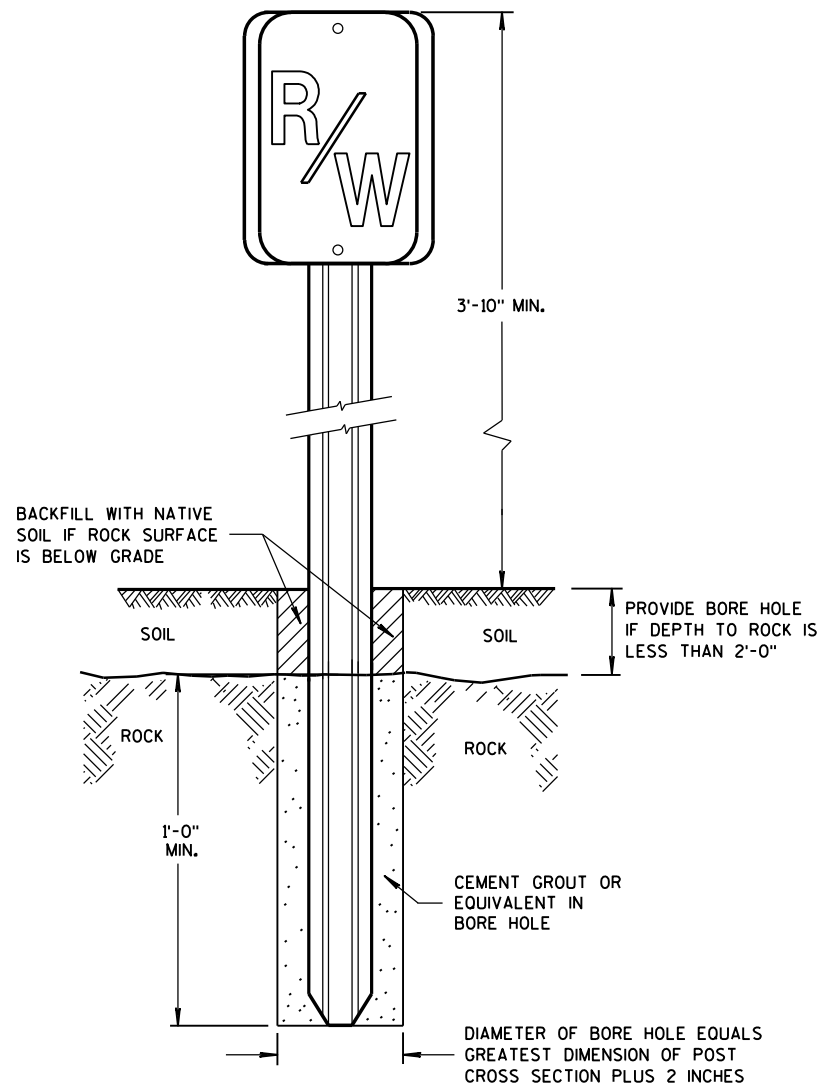
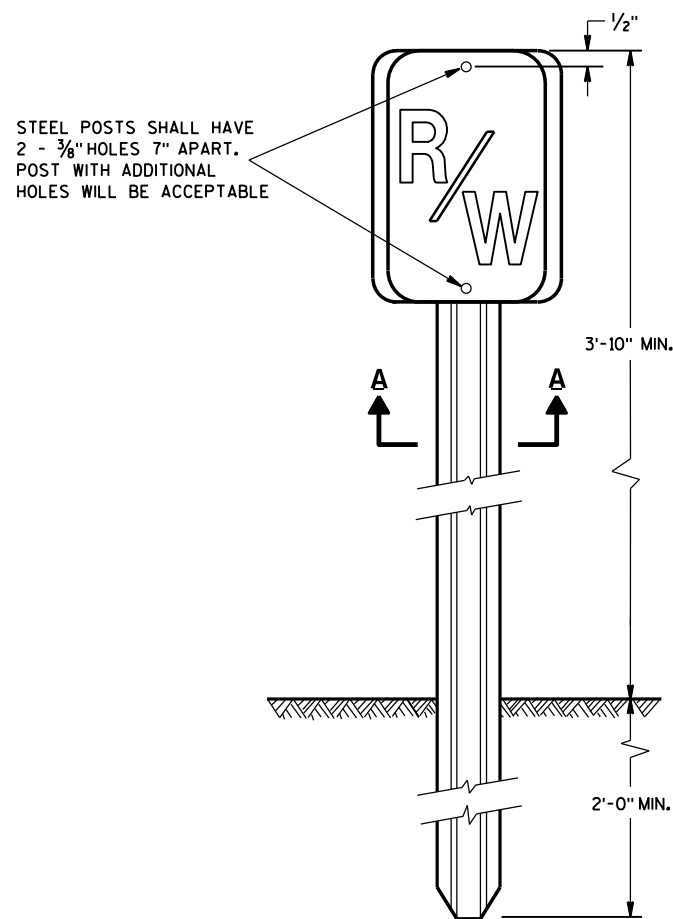
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

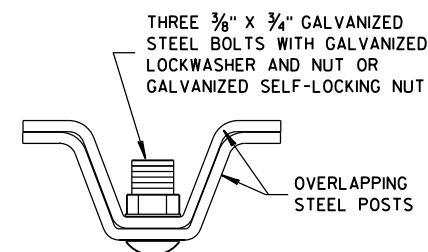
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3' 10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



MIN. WEIGHT 1.12 LB./FT.
SECTION A-A



SECTION B-B

**MARKER POST
FOR RIGHT-OF-WAY**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

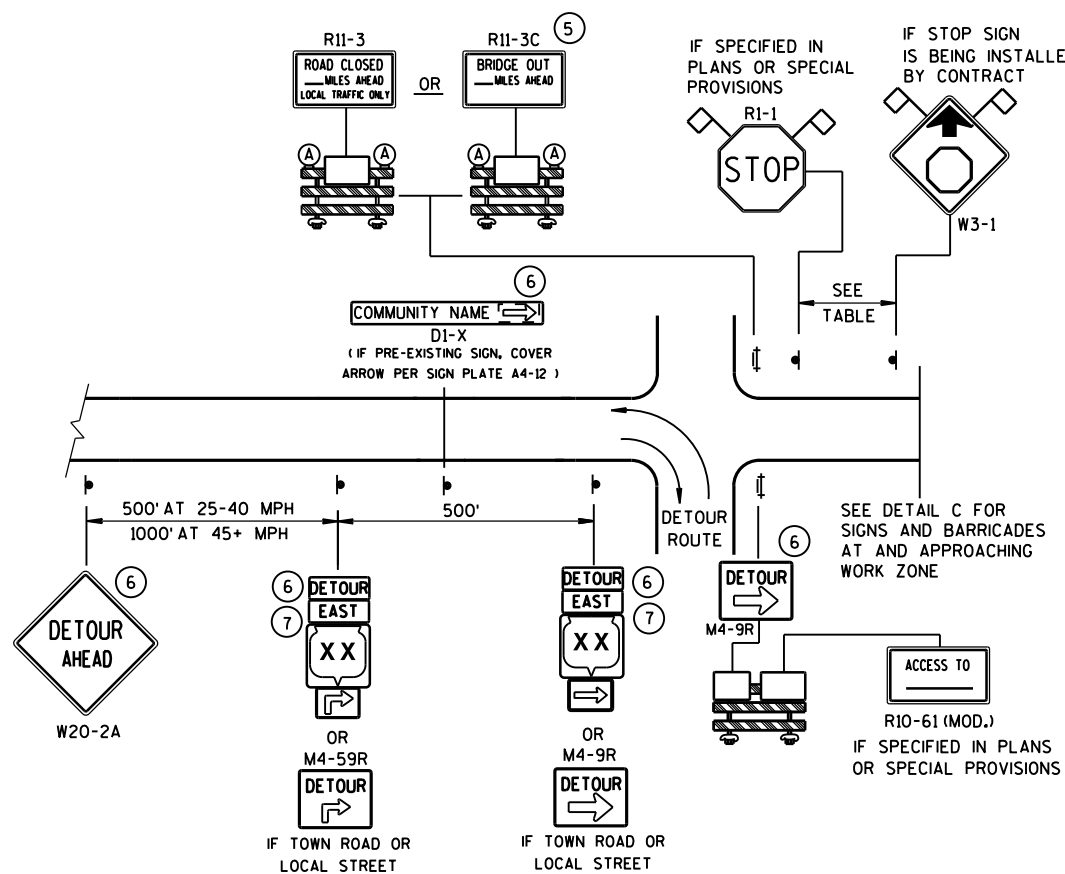
APPROVED

2/18/2016

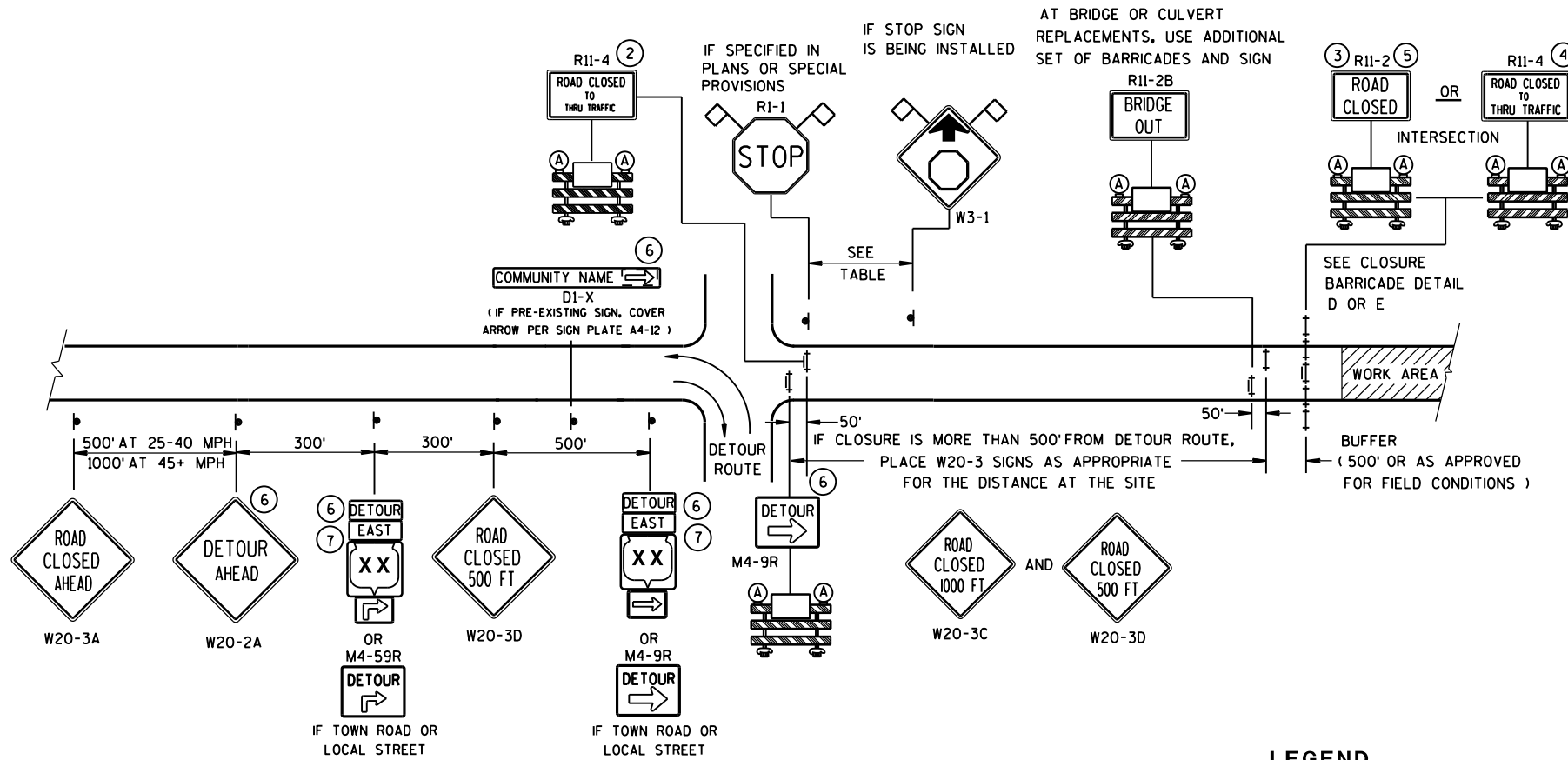
DATE

FHWA

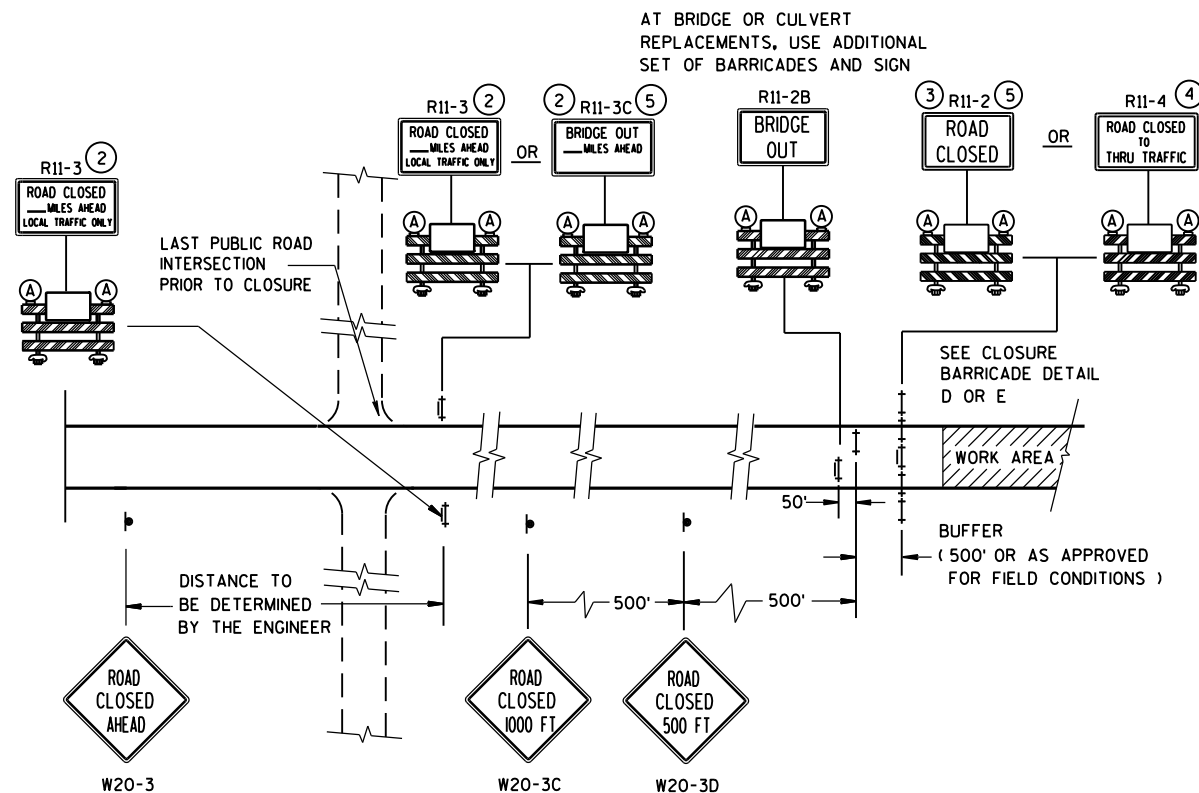
/S/ Ray Kumapayi
CHIEF SURVEYING AND MAPPING ENGINEER



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

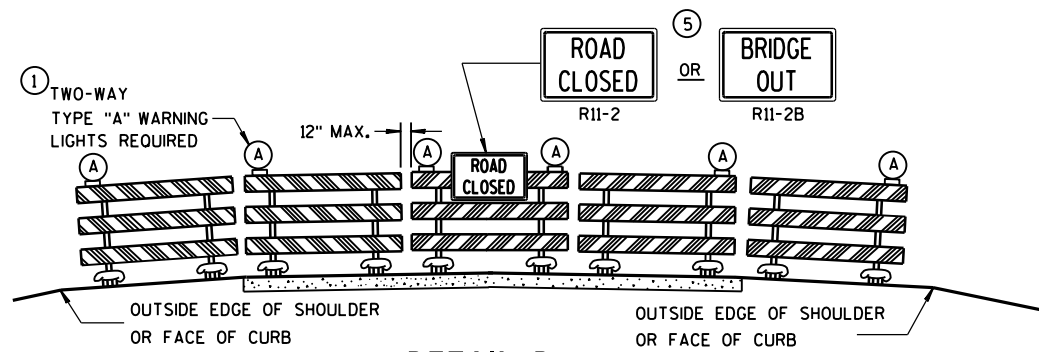


DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

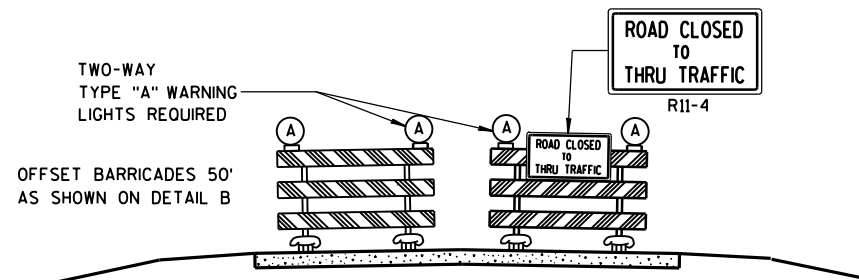
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

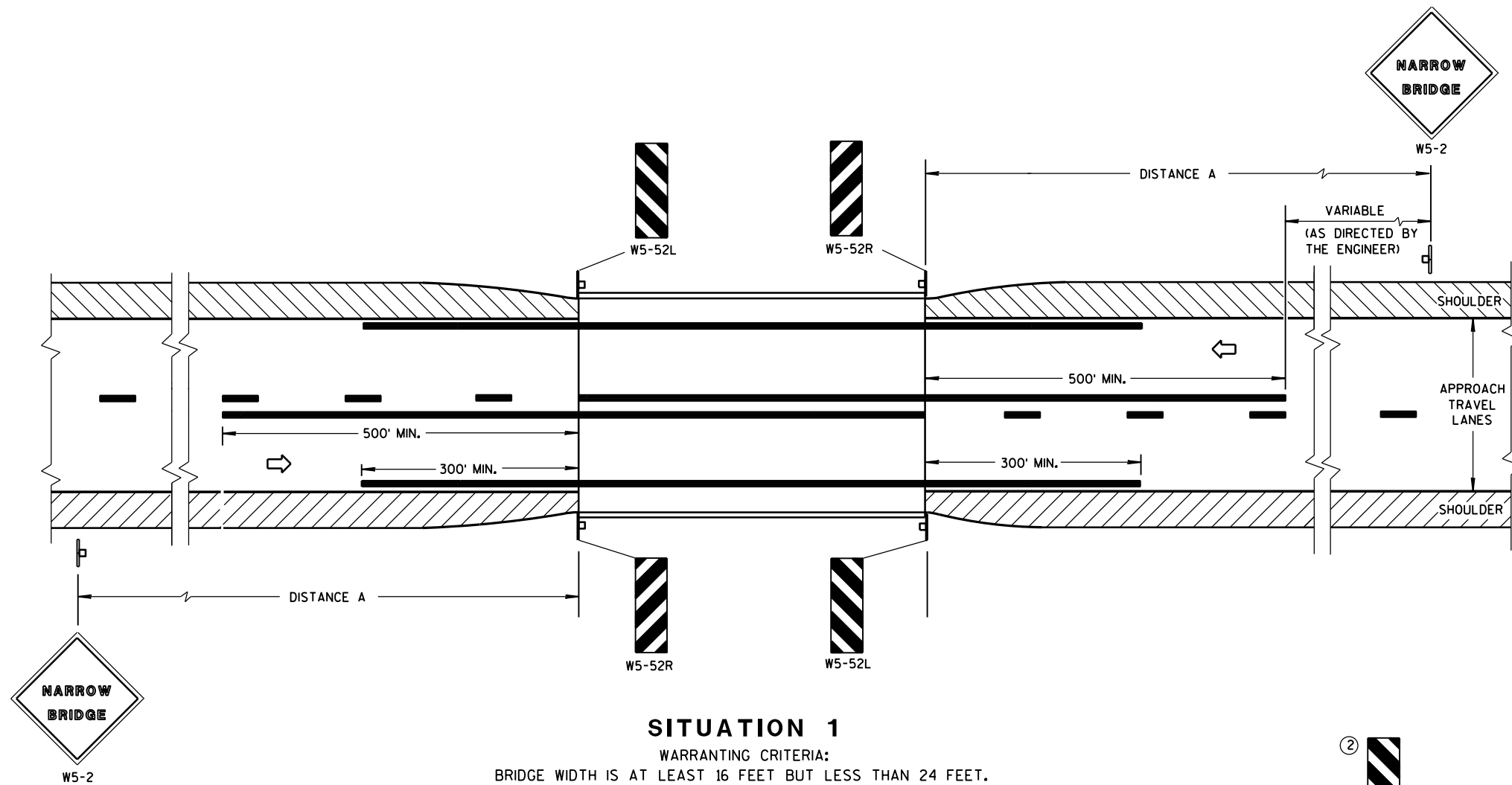
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



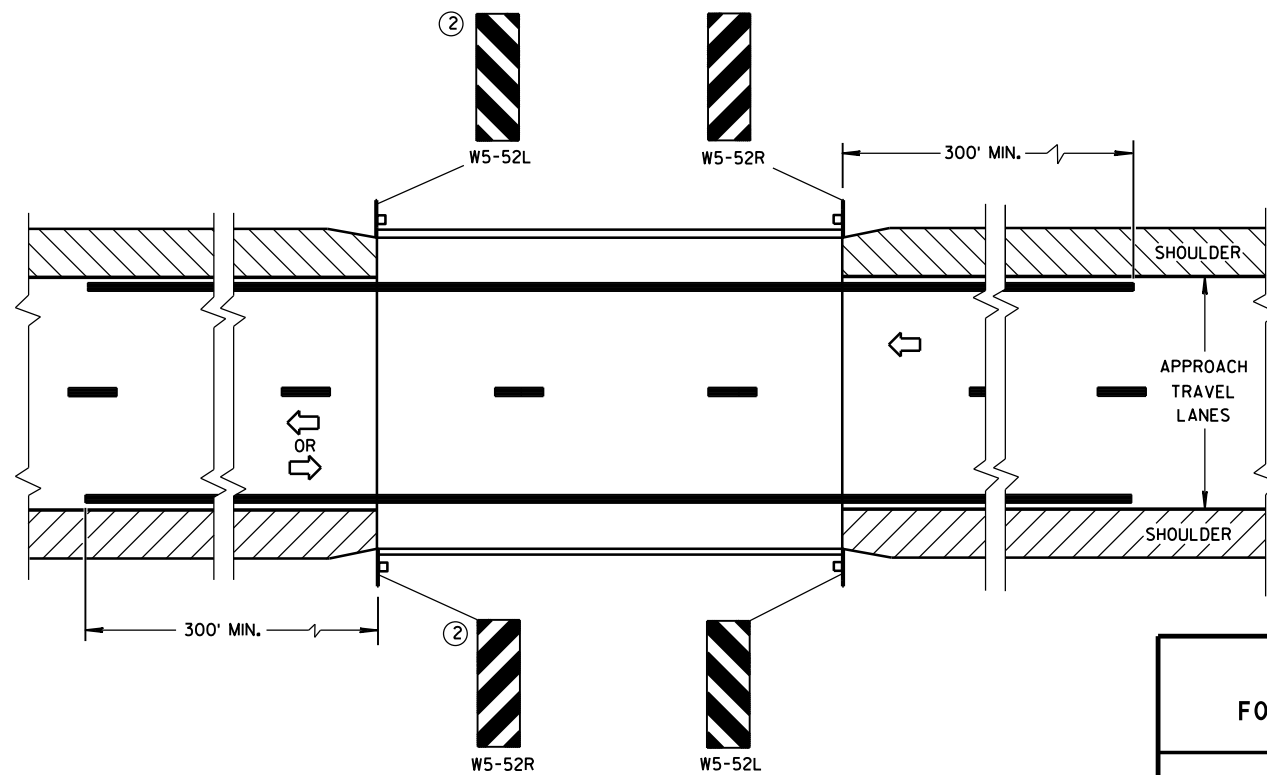
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

- ① LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ② OMIT ON ONE-WAY TRAVELLED WAYS.
- ③ EDGE OF W5-52 SIGN SHALL BE PLACED IN LINE WITH FACE OF CURB OR PARAPET.

SIGNING & MARKING
FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-18-16

DATE

FHWA

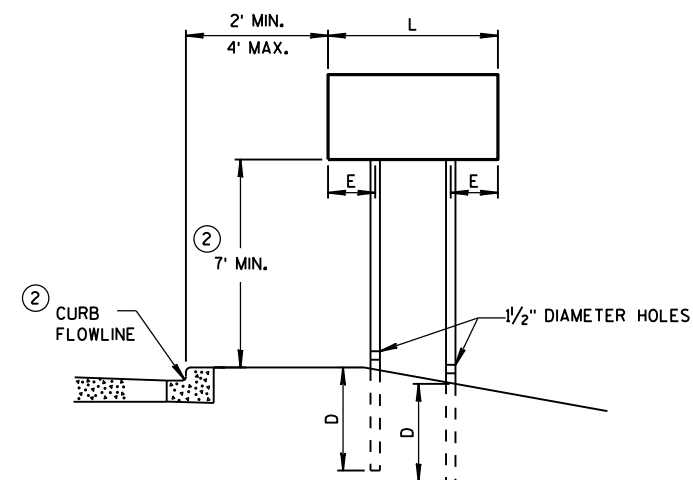
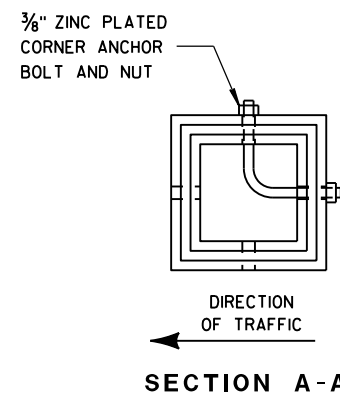
/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER



TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

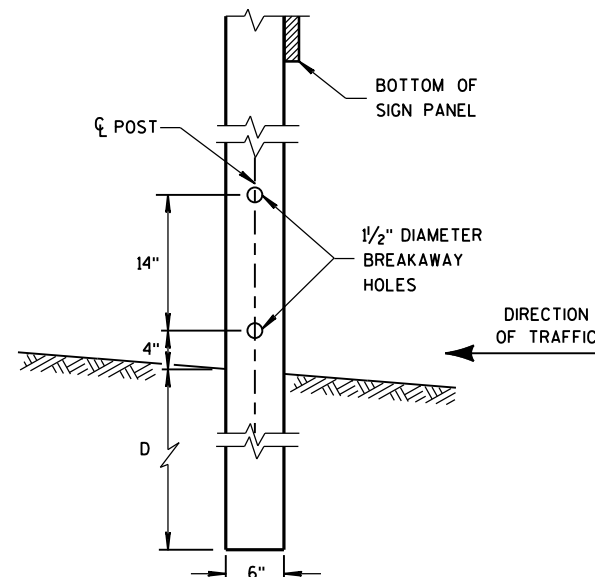


URBAN AREA

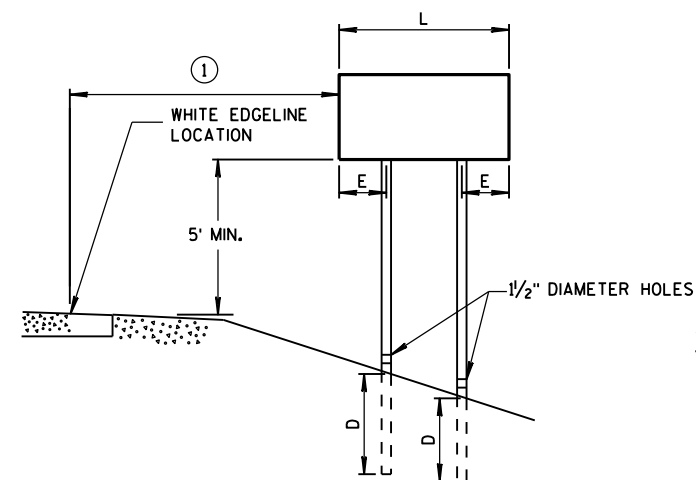
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST
EMBEDMENT DEPTH

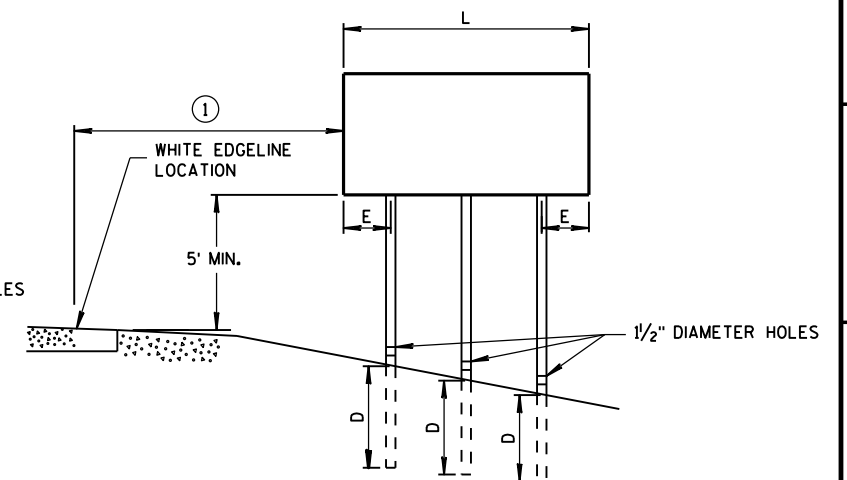
AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA

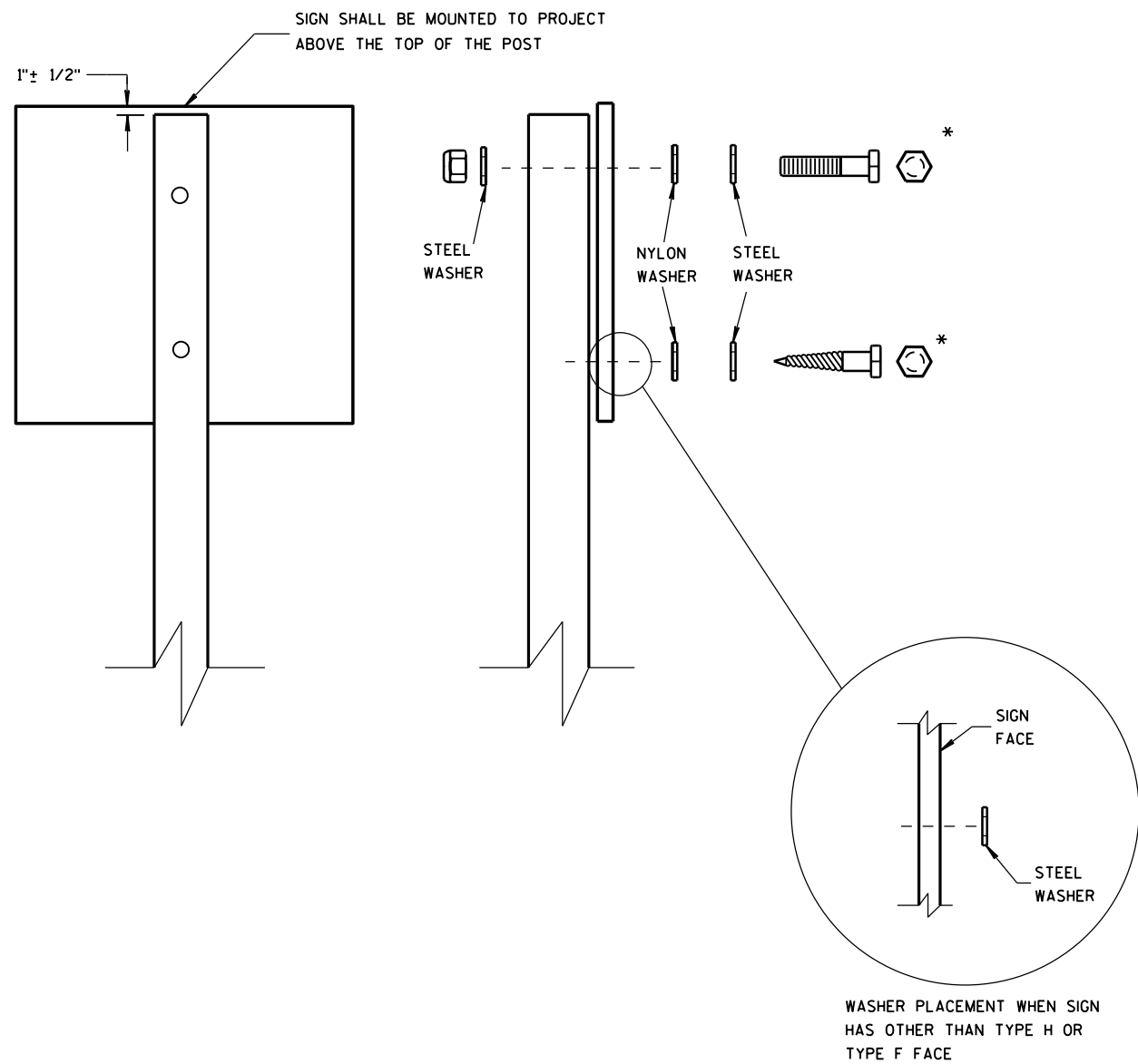


GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS
SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM
DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH
SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED
COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
 - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

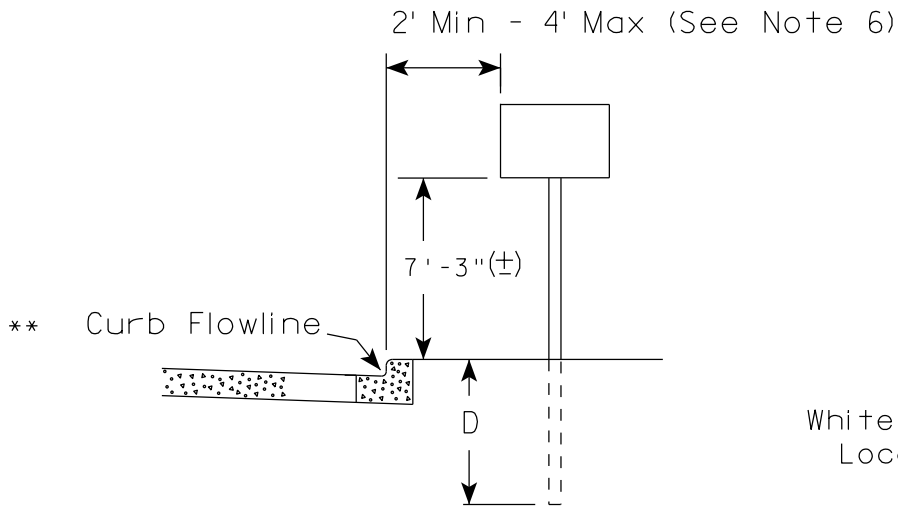
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
 - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

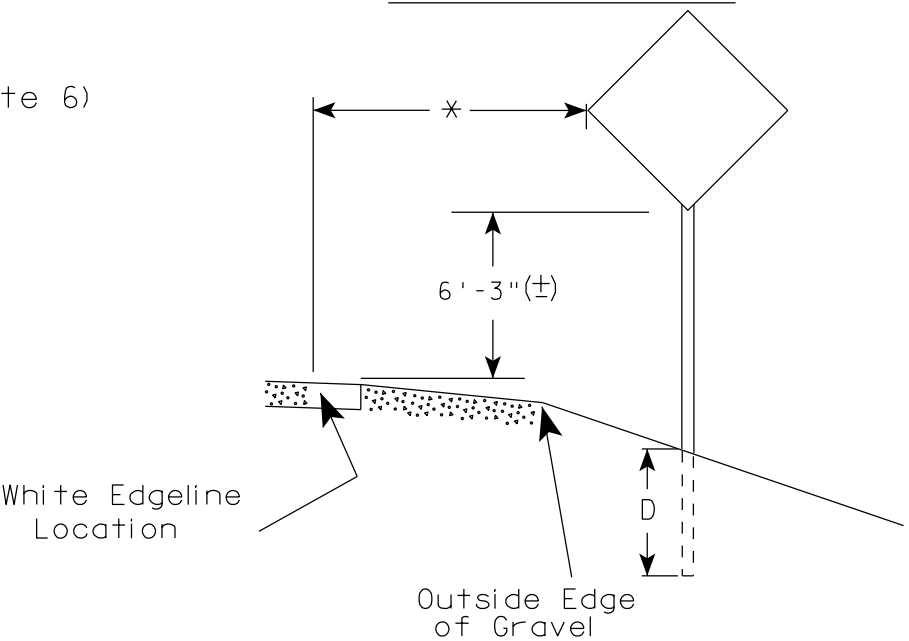
* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR
ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER
ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER
OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA.
FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN
9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Feb. 2015 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN FHWA

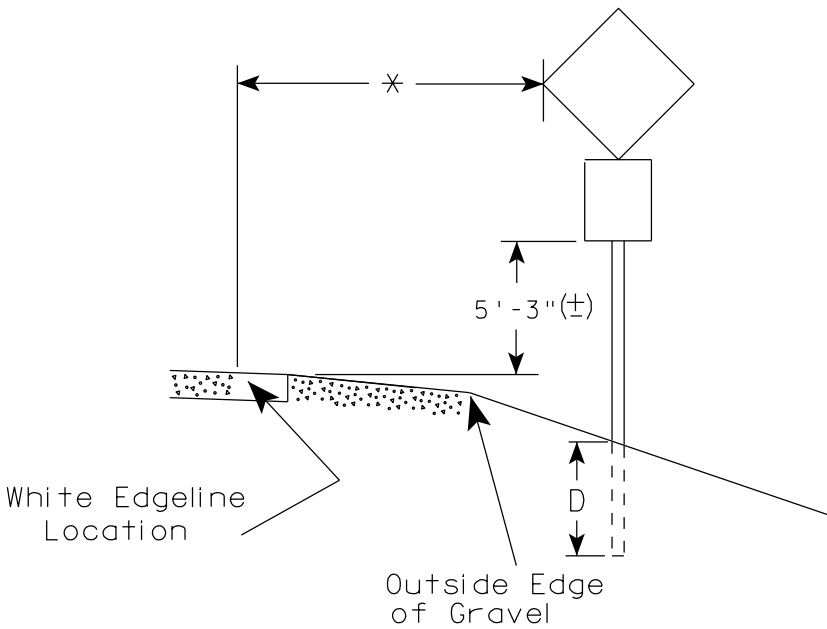
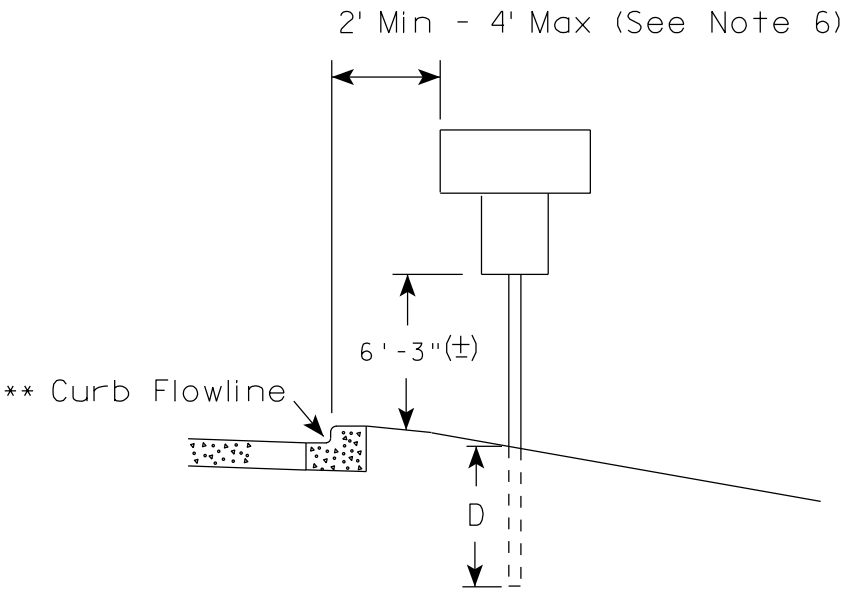
URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on barrier wall, see A4-10 sign plate.
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. The (±) tolerance for mounting height is 3 inches.
 8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

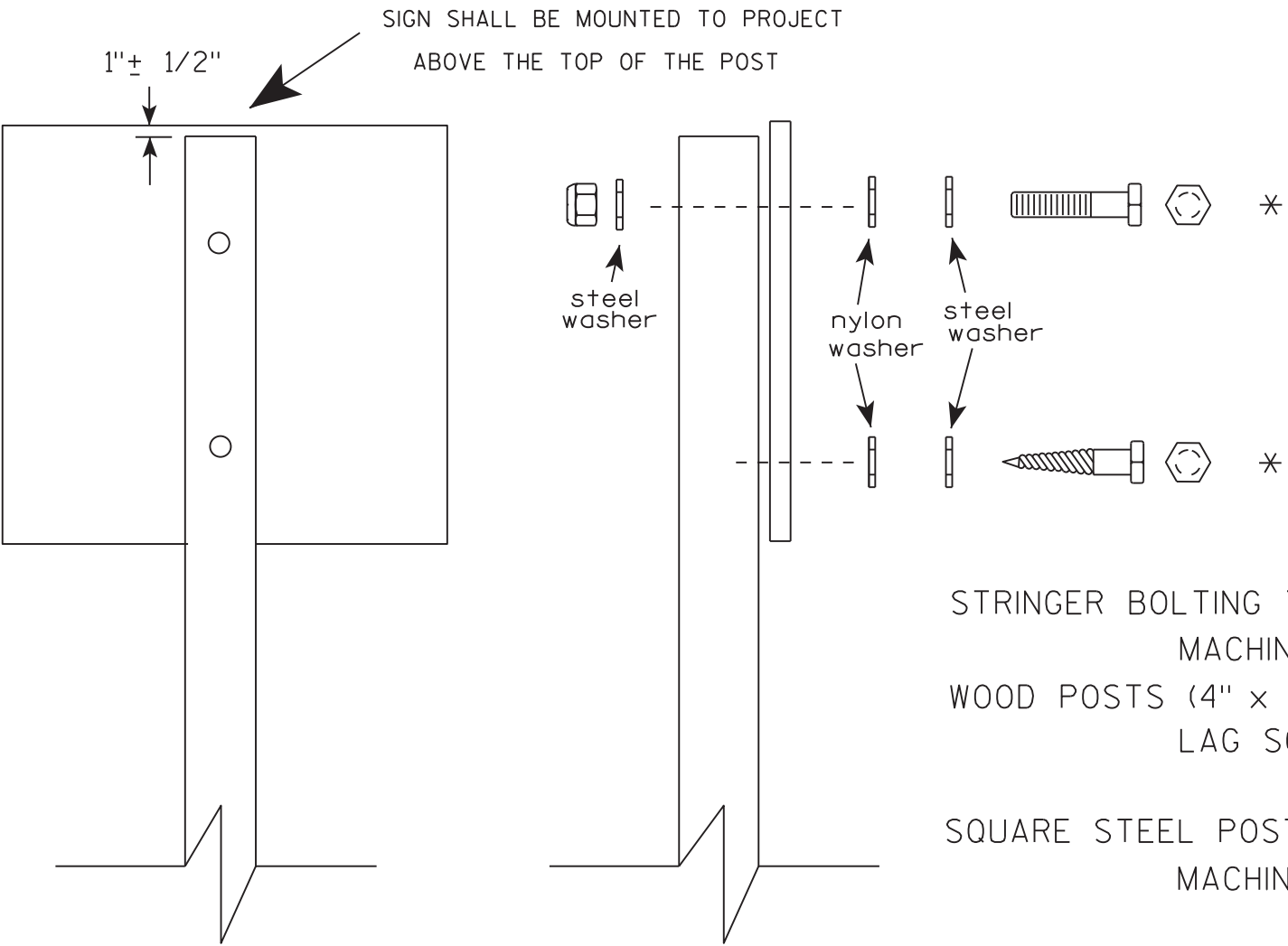
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

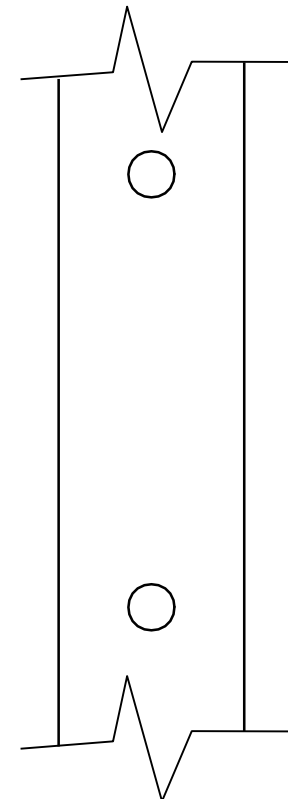
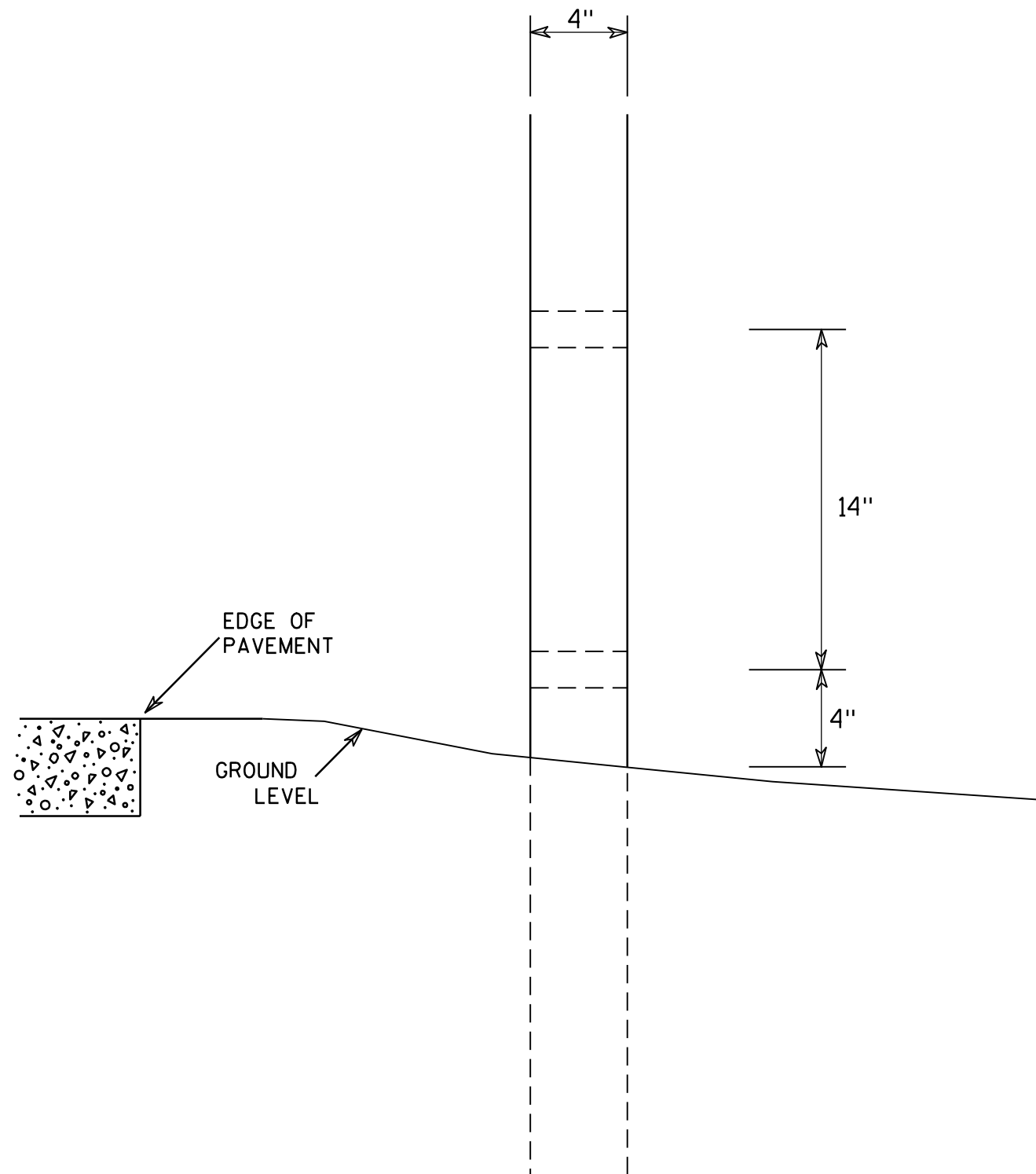
- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

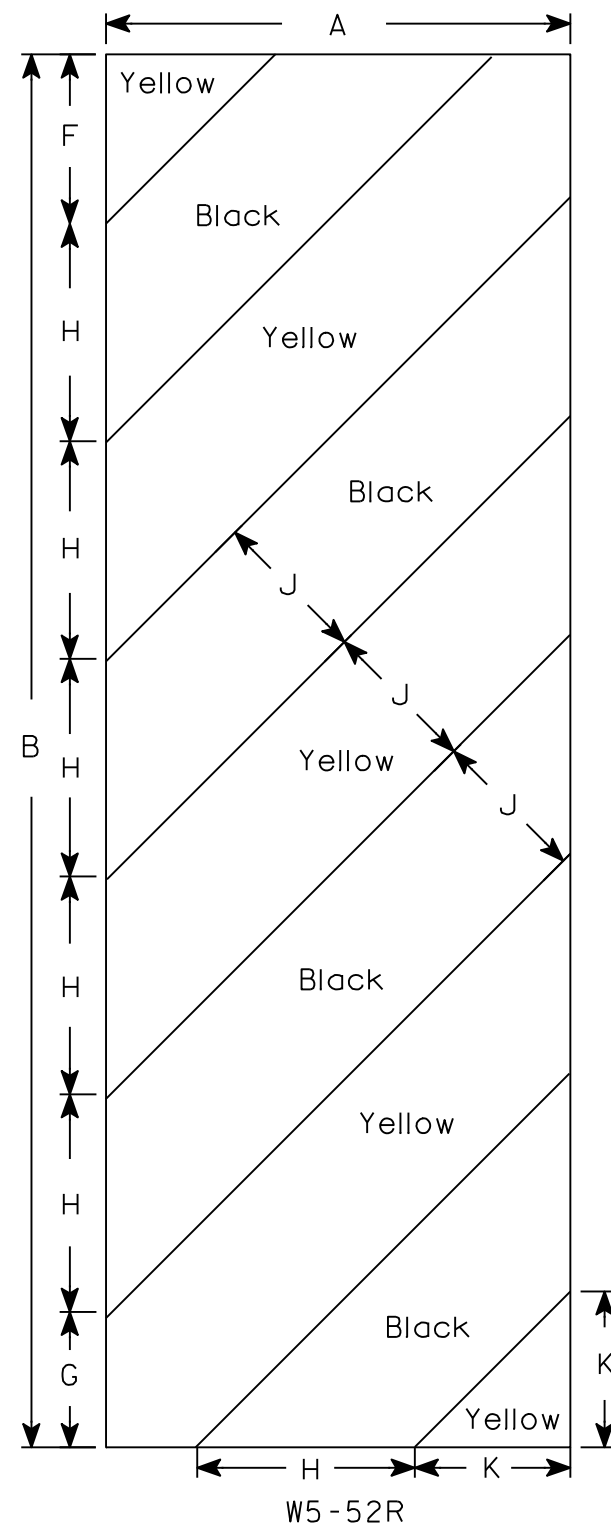
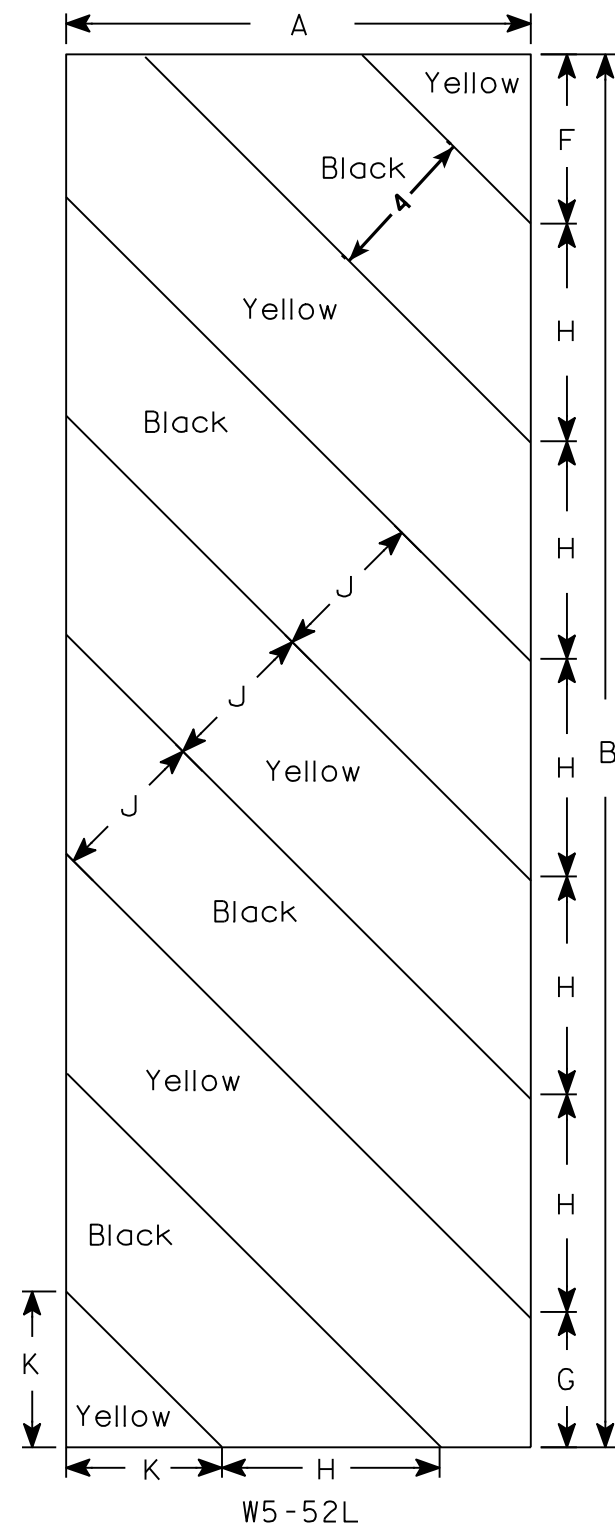
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

BENCHMARKS			NAVD 88
NO.	STA./OFFSET	DESCRIPTION	ELEV
1	10+18.01, 12.2' LT	CHIS SO ON NW CORNER BRIDGE ABUT	835.7
2	8+13.98, 18.0' LT	2 POLE NAILS IN 36" OAK TREE	834.8
3	10+29.74, 30.4' LT	2 POLE NAILS IN CLUMP OF OAKS	834.4

<u>LIVE LOAD:</u>	<u>TRAFFIC DATA:</u>
DESIGN LOADING : HL-93	A.A.D.T. (2018) = 320
INVENTORY RATING FACTOR : 1.10	A.A.D.T. (2038) = 430
OPERATIONAL RATING FACTOR : 1.43	R.D.S. = 40 MPH
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS.	
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.	

CONCRETE MASONRY, SLAB & PARAPETS	f'c = 4,000 P.S.I.
ALL OTHER	f'c = 3,500 P.S.I.
HIGH-STRENGTH BAR STEEL REINFORCEMENT, GRADE 60	f _y = 60,000 P.S.I.

ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE
12" x 0.50-INCH WITH PILE POINTS DRIVEN TO A REQUIRED
DRIVING RESISTANCE OF 130 TONS * PER PILE AS DETERMINED
BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE
LENGTHS ARE 40'-0" AT THE SOUTH ABUTMENT BODY, 40'-0"
AT THE SOUTH ABUTMENT WINGS, 30'-0" AT THE NORTH
ABUTMENT BODY AND 30'-0" AT THE NORTH ABUTMENT WINGS.

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED
FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY
RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE
DRIVEN PILE CAPACITY.

<u>100 YEAR FREQUENCY</u>	
DRAINAGE AREA _____	84.6 SQ. MI.
O_{100} _____	1,180 C.F.S.
VELOCITY _____	3.7 FT./SEC.
WATERWAY AREA _____	250 SQ. FT.
SCOUR CRITICAL CODE _____	8
HIGH WATER 100 ELEVATION _____	834.90
O_2 ELEVATION (420 C.F.S.) _____	831.35
VELOCITY ₂ _____	4.3 FT./SEC.
<u>ROADWAY OVERFLOW DESIGN FREQUENCY</u>	
OVERTOPPING FREQUENCY _____	> 100 YEARS

CONSULTANT DESIGN CONTACT:
JOSHUA SWENO
(608) 355-8852

BRIDGE OFFICE CONTACT:
WILLIAM DREHER
(608) 266-8489

NO.	DATE	REVISION	BY
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MSA
TRANSPORTATION • MUNICIPAL
DEVELOPMENT • ENVIRONMENTAL
1230 South Boulevard Baraboo, WI 53913
608-356-2771 1-800-362-4505 Fax: 608-356-2771
PROFESSIONAL ENGINEERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED William C. Decker SDR 08/28/17
CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE	B-68-141
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SHADOW ROAD OVER CRYSTAL RIVER

COUNTY	WAUPACA	TOWN/CITY/VILLAGE	LIN
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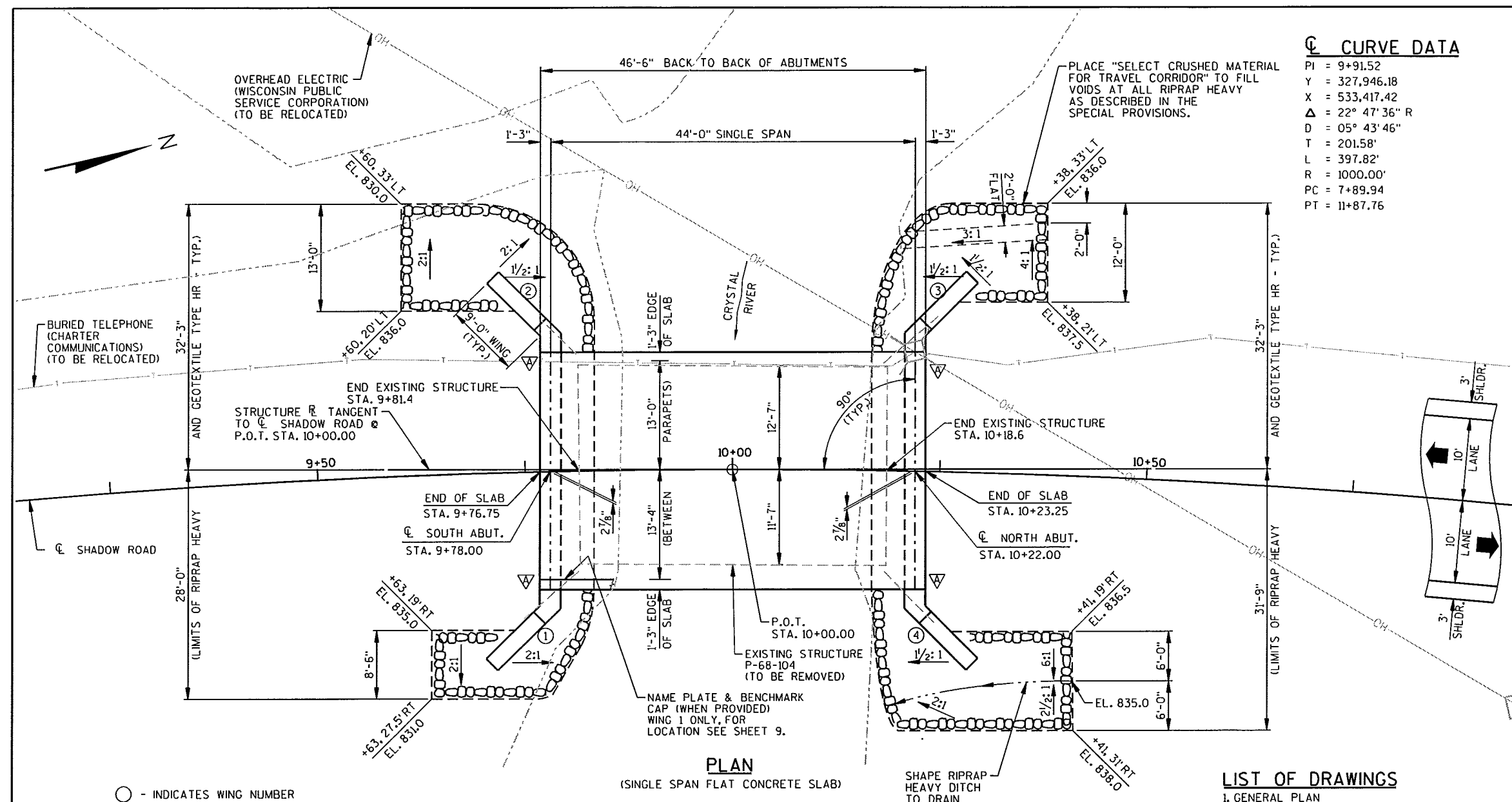
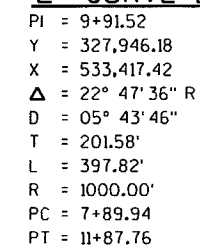
DESIGN SPEC.	AASHTO LRBED BRIDGE DESIGN SPECIFICATIONS
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AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	DESIGN CHKD	DRAWN BY	PLANS CHKD
IDS	BLW	BLD	IDS

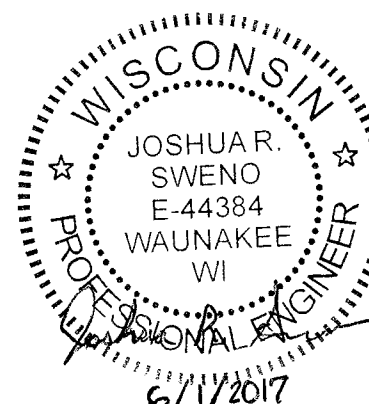
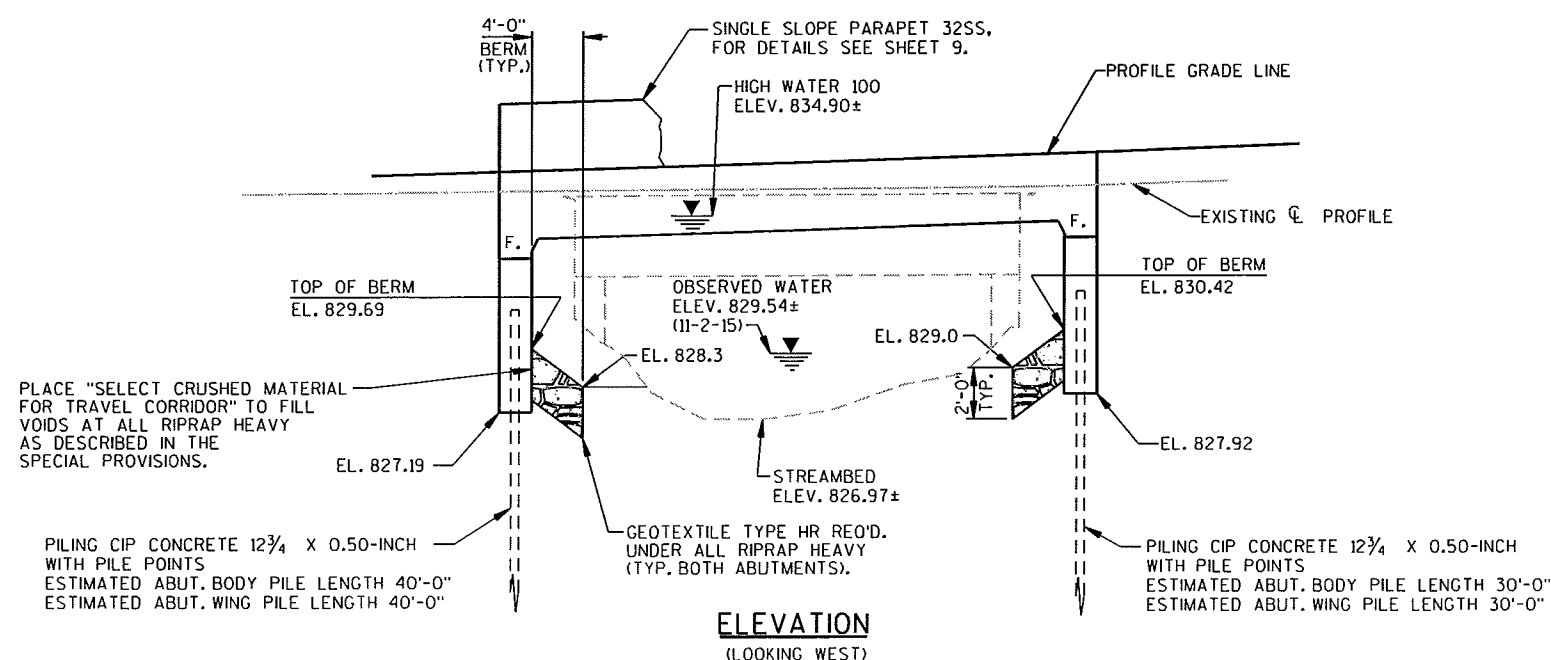
BY	JRS	CR'D.	DHW	BY	RLR	CR'D.	JRS

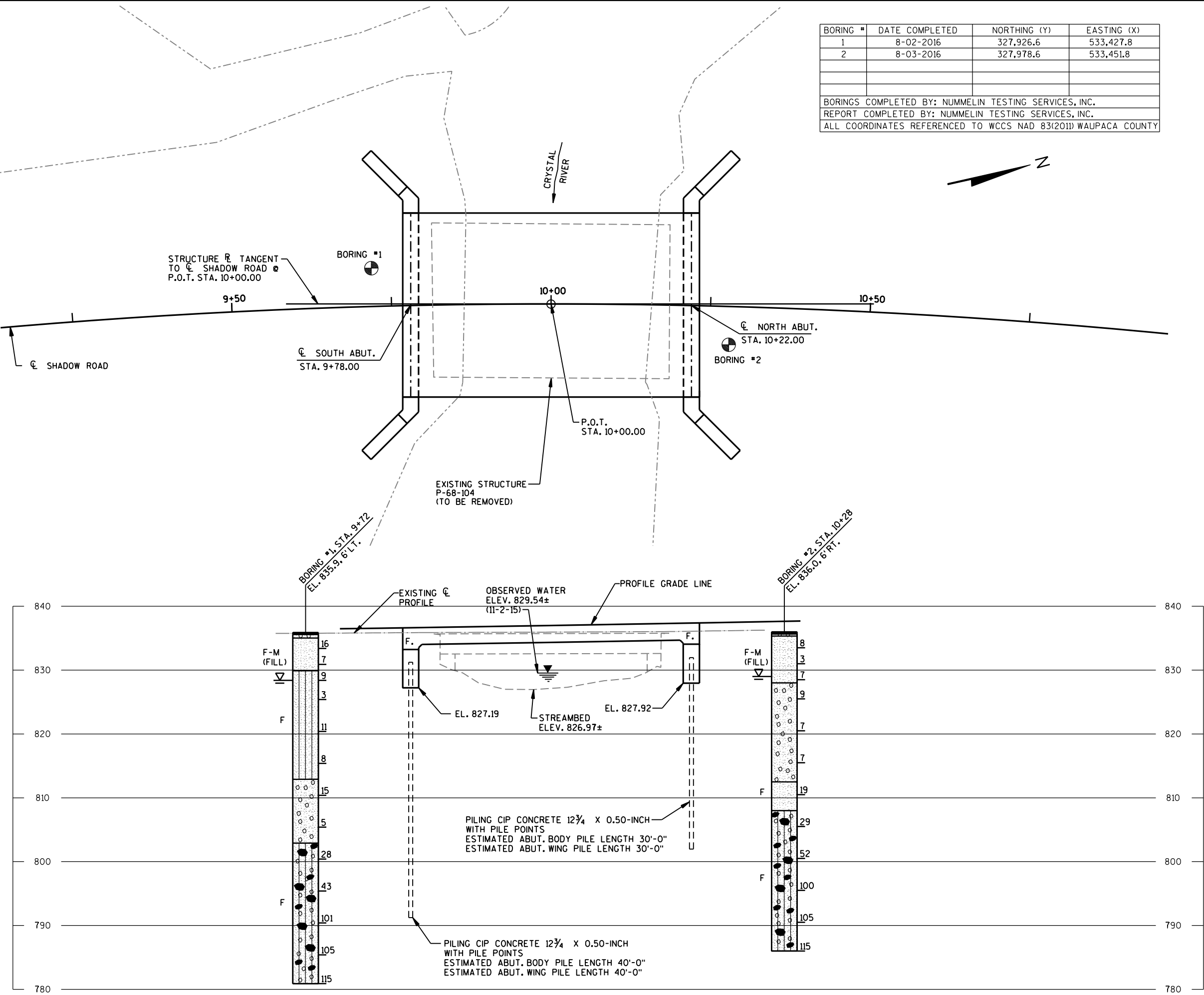
GENERAL PLAN

GENERAL PLAN	
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1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SINGLE SLOPE PARAPET 32SS





BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	8-02-2016	327,926.6	533,427.8
2	8-03-2016	327,978.6	533,451.8
BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.			
REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(2011) WAUPACA COUNTY			

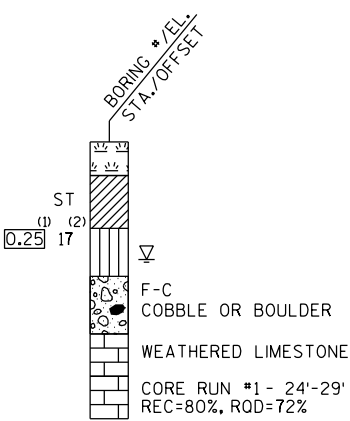
STATE PROJECT NUMBER

6902-00-70

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING



(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

- ▽ AT TIME OF DRILLING
- ▽ END OF DRILLING
- ▽ AFTER DRILLING

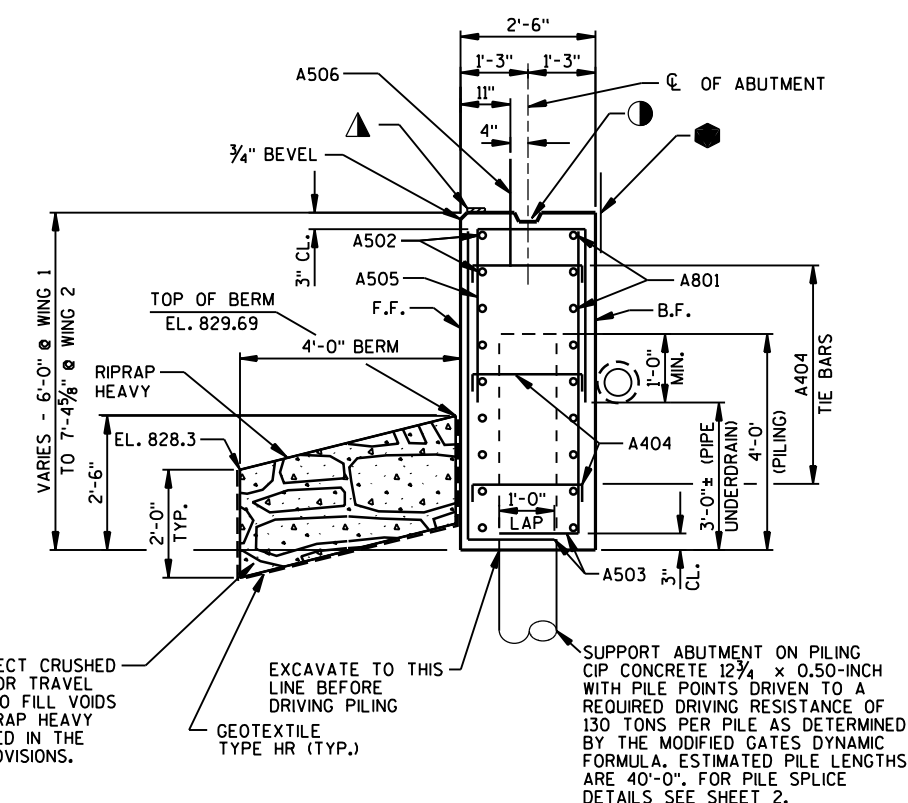
ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

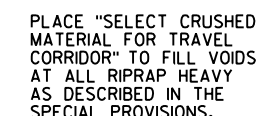
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-68-141			
DRAWN BY		RLR	PLANS CK'D. JRS
SUBSURFACE EXPLORATION		SHEET 3 OF 9	



DETAILS SEE SHEET
TYPICAL SECTION THRU ABUTMENT

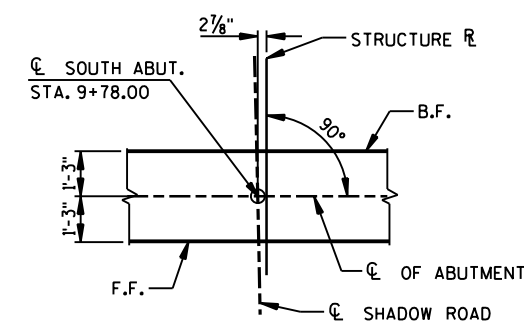


LEGEND

- — INDICATES WING NUMBER.
- — KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
- ▲ — 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
- ▲ — 4"x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
- ★ — VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
- ◆ — HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS.
- ◻ — OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2 x 6. IF JOINT IS USED, PLACE ◆ ON B.F. OF WING. COST OF ◆ INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
- ◻ — 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
- ◎ — PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS, SEE SHEET 5.

F.F.—FRONT FACE B.F.—BACK FACE CL.—CLEAR

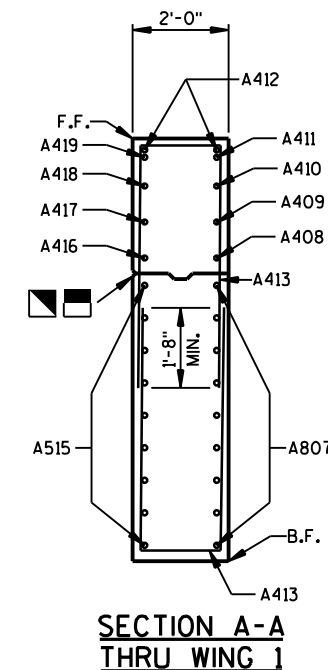
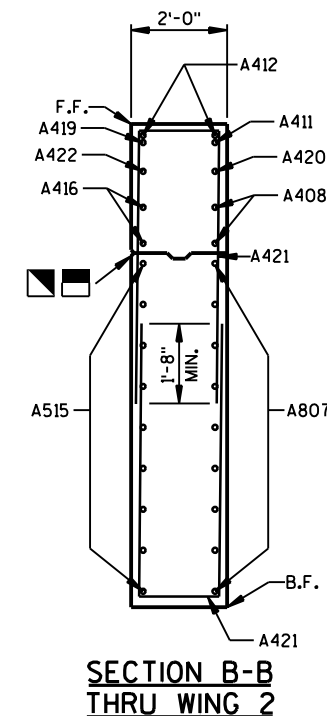
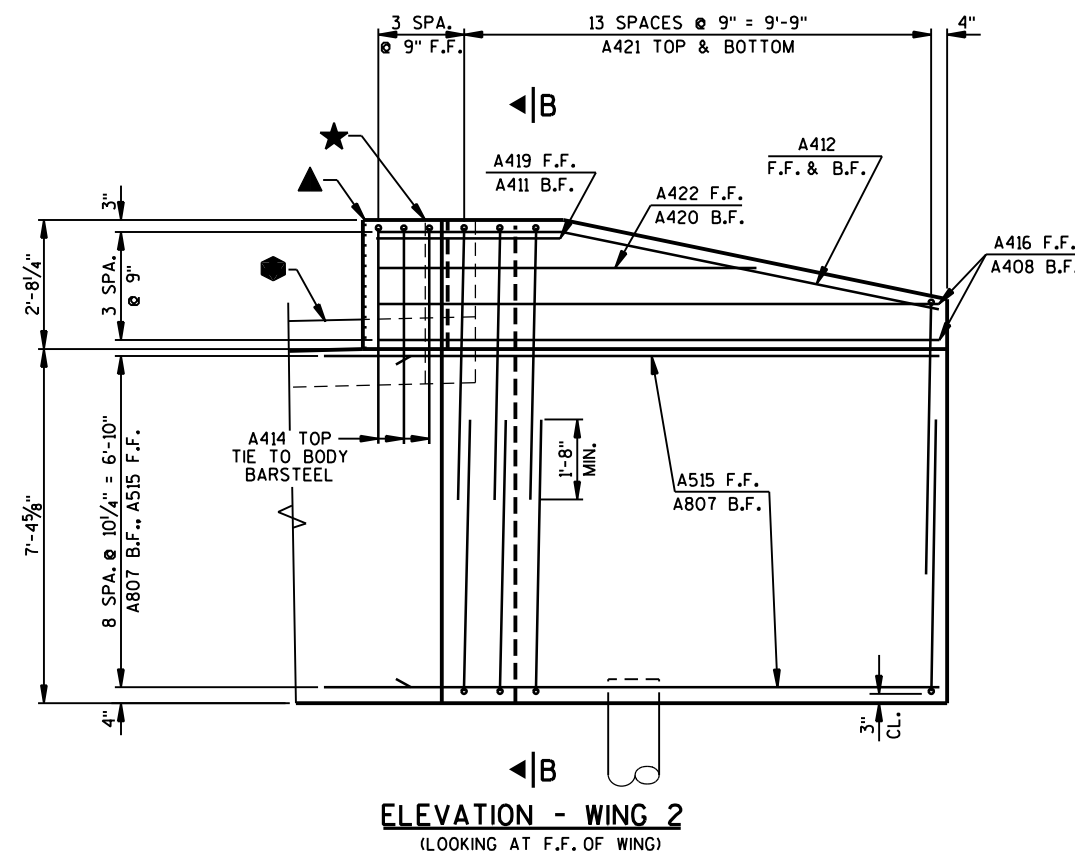
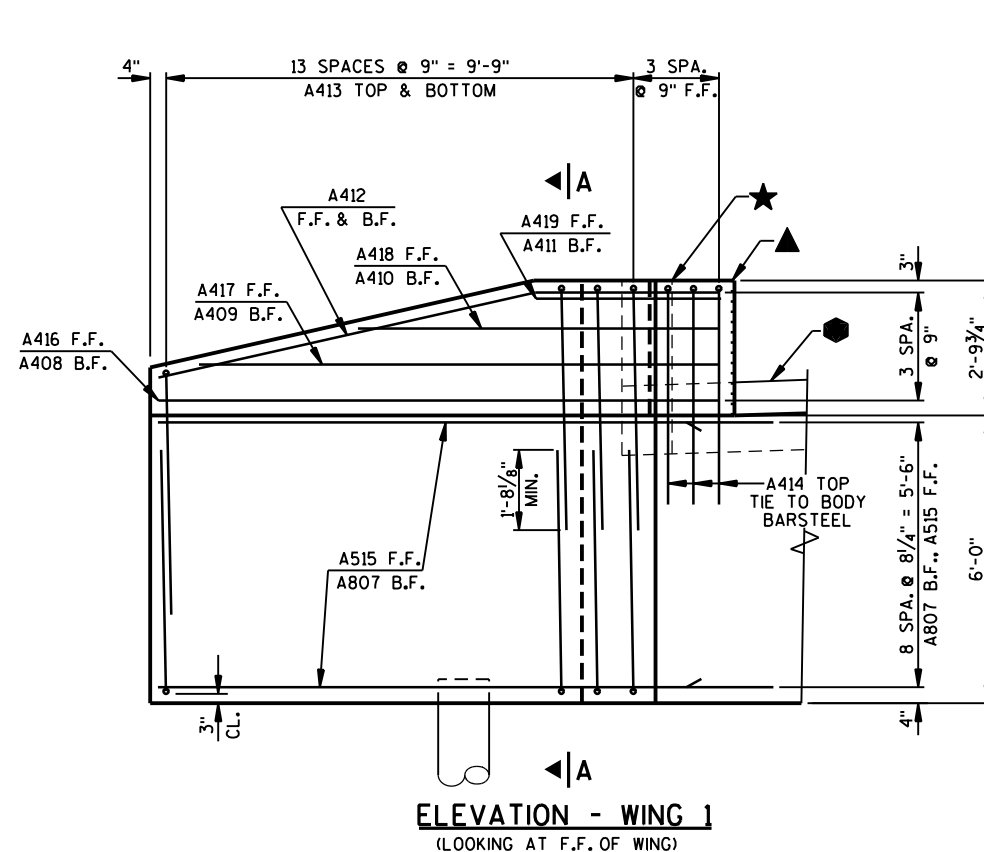
PLAN



LAYOUT DETAIL

PILE PLAN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-141	
DRAWN BY		RLR	PLANS CK'D. JRS
SOUTH ABUTMENT		SHEET 4 OF	

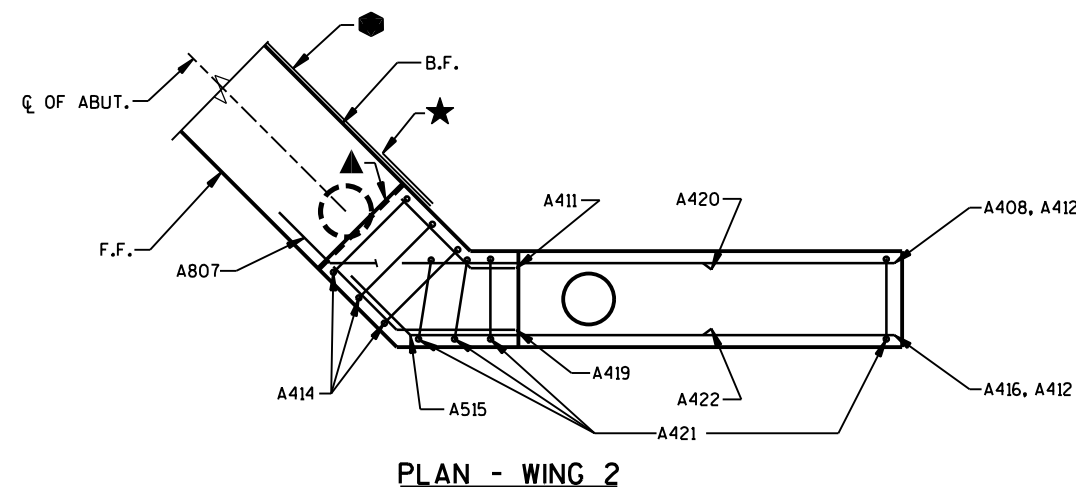
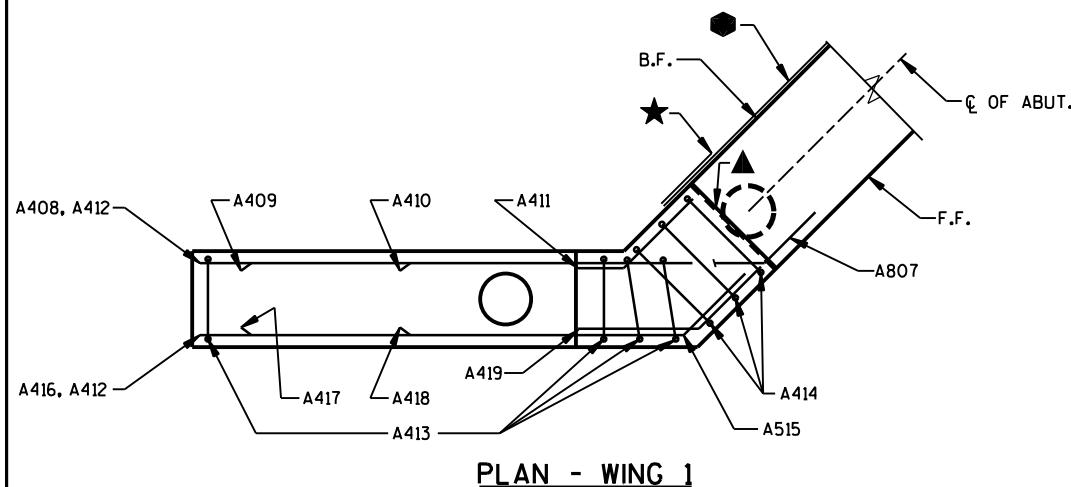


UNCOATED 2300 LBS.
COATED 1530 LBS.

BILL OF BARS (SOUTH ABUT.)

MARK	NUMBER COATED	REQUIRED UNCOATED	LENGTH	BENT	LOCATION
A801	-	18	22'-7"	X	ABUTMENT BODY - B.F. - HORIZ.
A502	-	9	33'-5"		ABUTMENT BODY - F.F. - HORIZ.
A503	-	68	7'-0"	X	ABUTMENT BODY - F.F. & B.F. - VERT.
A404	-	24	2'-9"	X	ABUTMENT BODY - TIES - HORIZ.
A505	-	34	10'-3"	X	ABUTMENT BODY - TOP - VERT.
A506	28	-	2'-0"		ABUTMENT BODY - TOP DOWELS - VERT.
A807	18	-	13'-2"	X	WINGS - B.F. - HORIZ.
A408	3	-	10'-9"	X	WINGS - B.F. - HORIZ.
A409	1	-	9'-11"	X	WING 1 - B.F. - HORIZ.
A410	1	-	6'-7"	X	WING 1 - B.F. - HORIZ.
A411	2	-	2'-11"	X	WINGS - B.F. - TOP - HORIZ.
A412	4	-	10'-5"	X	WINGS - F.F. & B.F. - TOP - HORIZ.
A413	28	-	11'-6"	X	WING 1 - TOP & BOTTOM - VERT.
A414	6	-	11'-0"	X	WINGS - TOP - VERT.
A515	18	-	11'-8"	X	WINGS - F.F. - HORIZ.
A416	3	-	12'-3"	X	WINGS - F.F. - HORIZ.
A417	1	-	11'-5"	X	WING 1 - F.F. - HORIZ.
A418	1	-	8'-1"	X	WING 1 - F.F. - HORIZ.
A419	2	-	4'-4"	X	WINGS - F.F. - HORIZ.
A420	1	-	6'-11"	X	WING 2 - B.F. - HORIZ.
A421	28	-	12'-10"	X	WING 2 - TOP & BOTTOM - VERT.
A422	1	-	8'-5"	X	WING 2 - F.F. - HORIZ.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

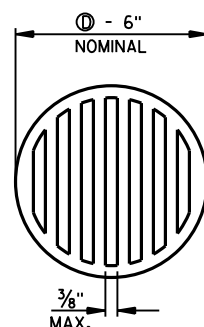


8

RODENT SHIELD NOTES:

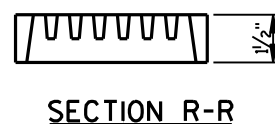
ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



RODENT SHIELD

① - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.



SEE LEGEND ON SHEET 4 FOR DESCRIPTION OF

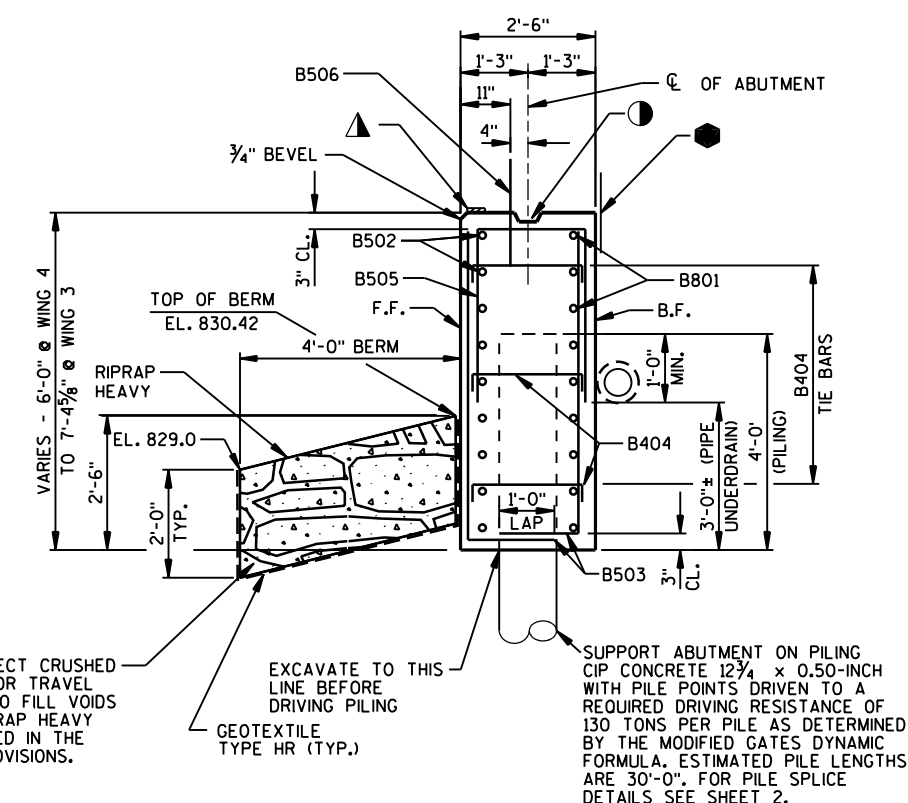


MARK	A	B
A801 A807 A515	1'-6"	45°
A408 A409 A410 A411 A420	1'-10"	45°
A412	2'-5"	13°
A416 A417 A418 A419 A422	2'-0"	45°

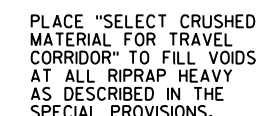
MARK	C	D
A404	4 1/2"	2'-2"
A505	4'-2"	2'-2"
A413	5'-0"	1'-8"
A414	4'-6"	2'-2"
A421	5'-8"	1'-8"

A503

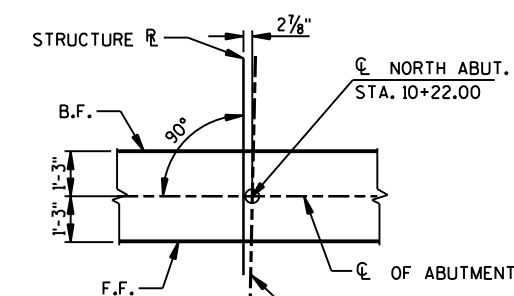
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-141	
DRAWN BY		RLR	PLANS CK'D. JRS
SOUTH ABUTMENT DETAILS		SHEET 5 OF 9	



TYPICAL SECTION THRU ABUTMENT



PLAN



LAYOUT DETAIL

PILE PLAN

- ## LEGEND
- — INDICATES WING NUMBER
 - ◐ — KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
 - ▲ — 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
 - ▲ — 4"x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
 - ★ — VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM 9" BELOW BRIDGE SEAT TO TOP OF WINGS.
 - ◼ — HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS.
 - ◼ — OPTIONAL KEYED CONST. JOINT ON WING FORMED BY BEVELED 2 x 6. IF JOINT IS USED, PLACE ◼ ON B.F. OF WING. COST OF ◼ INCLUDED IN BID ITEM "CONCRETE MASONRY BRIDGES".
 - ◼ — 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQUIRED ONLY WHERE CONSTRUCTION JOINT IS USED.
 - ◉ — PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS, SEE SHEET 5.
- F.F. — FRONT FACE B.F. — BACK FACE CL. — CLEAR

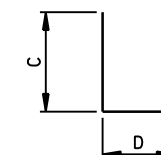
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-141	
DRAWN BY		RLR	PLANS CK'D. JRS
NORTH ABUTMENT		SHEET 6 OF	



UNCOATED 2300 LBS.
COATED 1530 LBS.

MARK	NUMBER COATED	REQUIRED UNCOATED	LENGTH	BENT	LOCATION
B801	-	18	22'-7"	X	ABUTMENT BODY - B.F. - HORIZ.
B502	-	9	33'-5"		ABUTMENT BODY - F.F. - HORIZ.
B503	-	68	7'-0"	X	ABUTMENT BODY - F.F. & B.F. - VERT.
B404	-	24	2'-9"	X	ABUTMENT BODY - TIES - HORIZ.
B505	-	34	10'-3"	X	ABUTMENT BODY - TOP - VERT.
B506	28	-	2'-0"		ABUTMENT BODY - TOP DOWELS - VERT.
B807	18	-	13'-2"	X	WINGS - B.F. - HORIZ.
B408	4	-	10'-9"	X	WINGS - B.F. - HORIZ.
B409	1	-	8'-9"	X	WING 4 - B.F. - HORIZ.
B410	2	-	2'-11"	X	WINGS - B.F. - TOP - HORIZ.
B411	4	-	10'-5"	X	WINGS - F.F. & B.F. - TOP - HORIZ.
B412	28	-	11'-6"	X	WING 4 - TOP & BOTTOM - VERT.
B413	6	-	11'-0"	X	WINGS - TOP - VERT.
B514	18	-	11'-8"	X	WINGS - F.F. - HORIZ.
B415	4	-	12'-3"	X	WINGS - F.F. - HORIZ.
B416	1	-	10'-3"	X	WING 4 - F.F. - HORIZ.
B417	2	-	4'-4"	X	WINGS - F.F. - HORIZ.
B418	1	-	9'-3"	X	WING 3 - B.F. - HORIZ.
B419	28	-	12'-10"	X	WING 3 - TOP & BOTTOM - VERT.
B420	1	-	10'-9"	X	WING 3 - F.F. - HORIZ.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



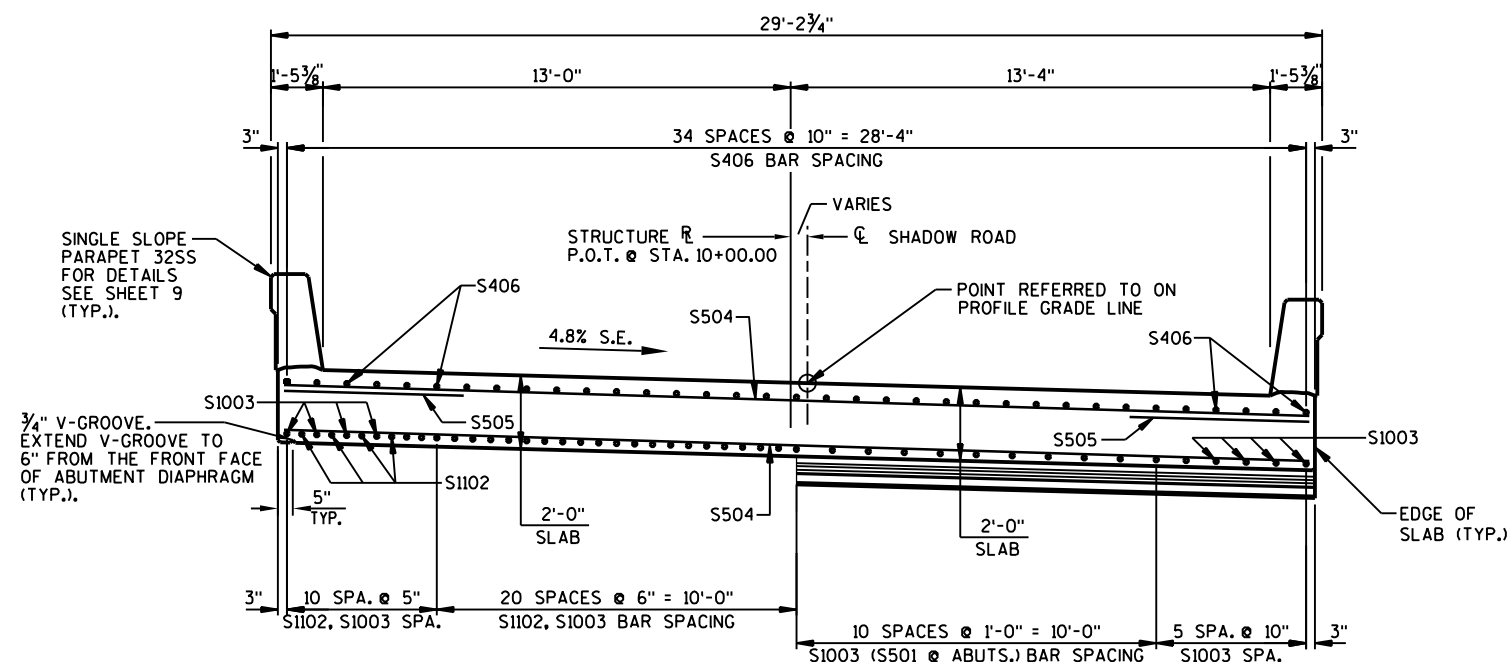
MARK	A	B
B801 B807 B514	1'-6"	45°
B408 B409 B410 B418	1'-10"	45°
B411	2'-5"	8°
B415 B416 B417 B420	2'-0"	45°

MARK	C	D
B404	4 1/2"	2'-2"
B505	4'-2"	2'-2"
B412	5'-0"	1'-8"
B413	4'-6"	2'-2"
B419	5'-8"	1'-8"

1'-7"

B503

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-141	
DRAWN BY		RLR	PLANS CK'D. JRS
NORTH ABUTMENT DETAILS		SHEET 7 OF 9	

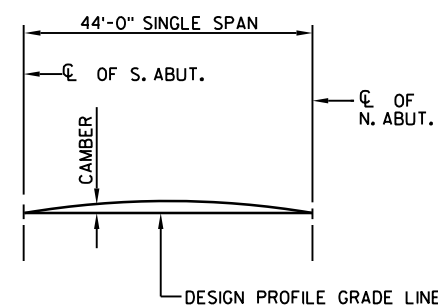


IN SPAN

AT ABUTMENTS

CROSS SECTION THRU BRIDGE

(LOOKING NORTH)



CAMBER DIAGRAM

CAMBER SPANS AS SHOWN ABOVE AND IN THE TABLE OF VALUES TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTION APPROXIMATES 1/3 OF CAMBER VALUES SHOWN.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE, FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE

- SLAB THICKNESS
- + CAMBER
- + FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- = TOP OF SLAB FALSEWORK ELEVATION

GENERAL NOTES

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

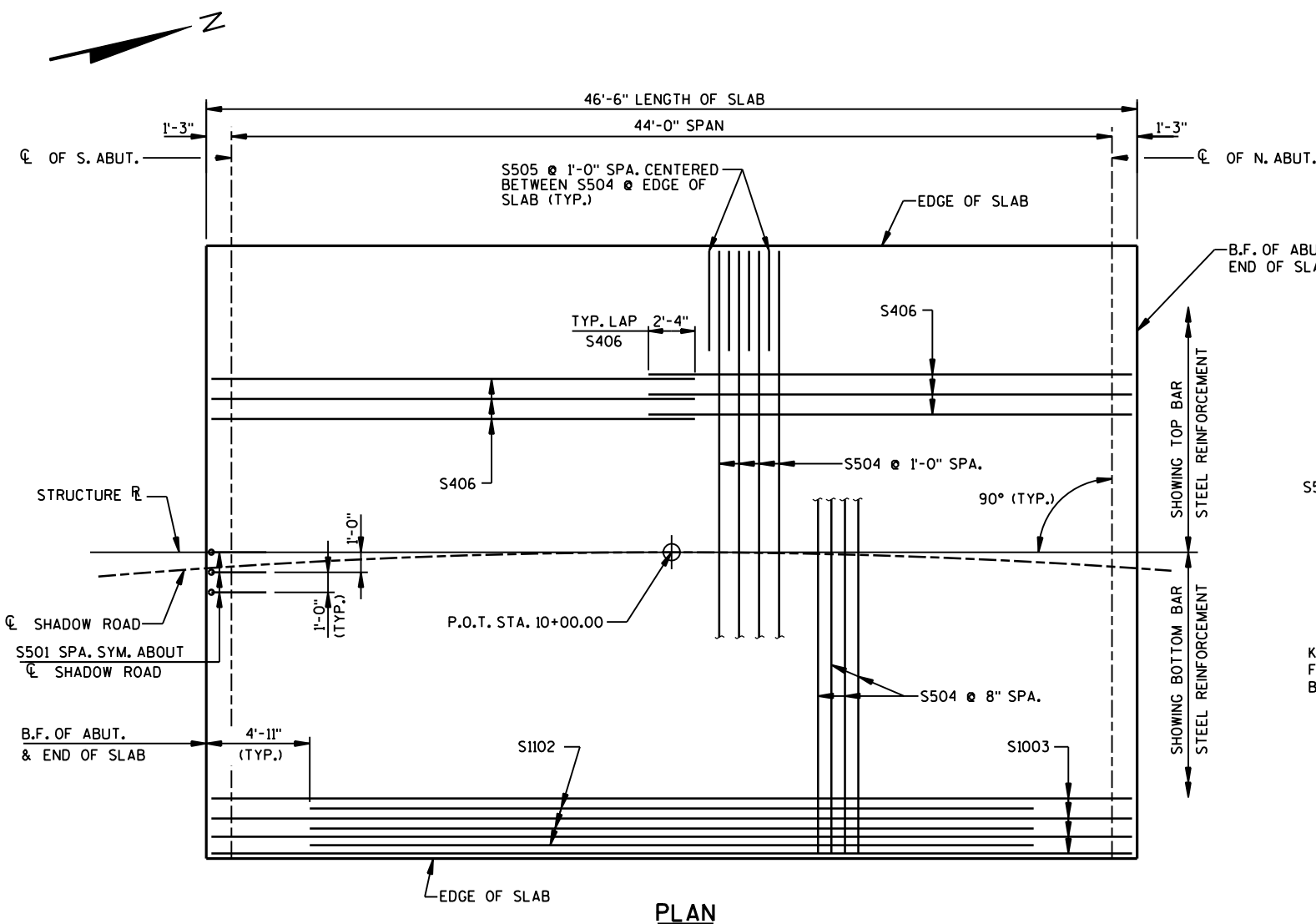
SURVEY TOP OF SLAB ELEVATIONS

LOCATION	SPAN POINT	WEST SLAB EDGE	C/L SHADOW ROAD	EAST SLAB EDGE
SOUTH ABUT.	1.0			
	1.5			
NORTH ABUT.	2.0			

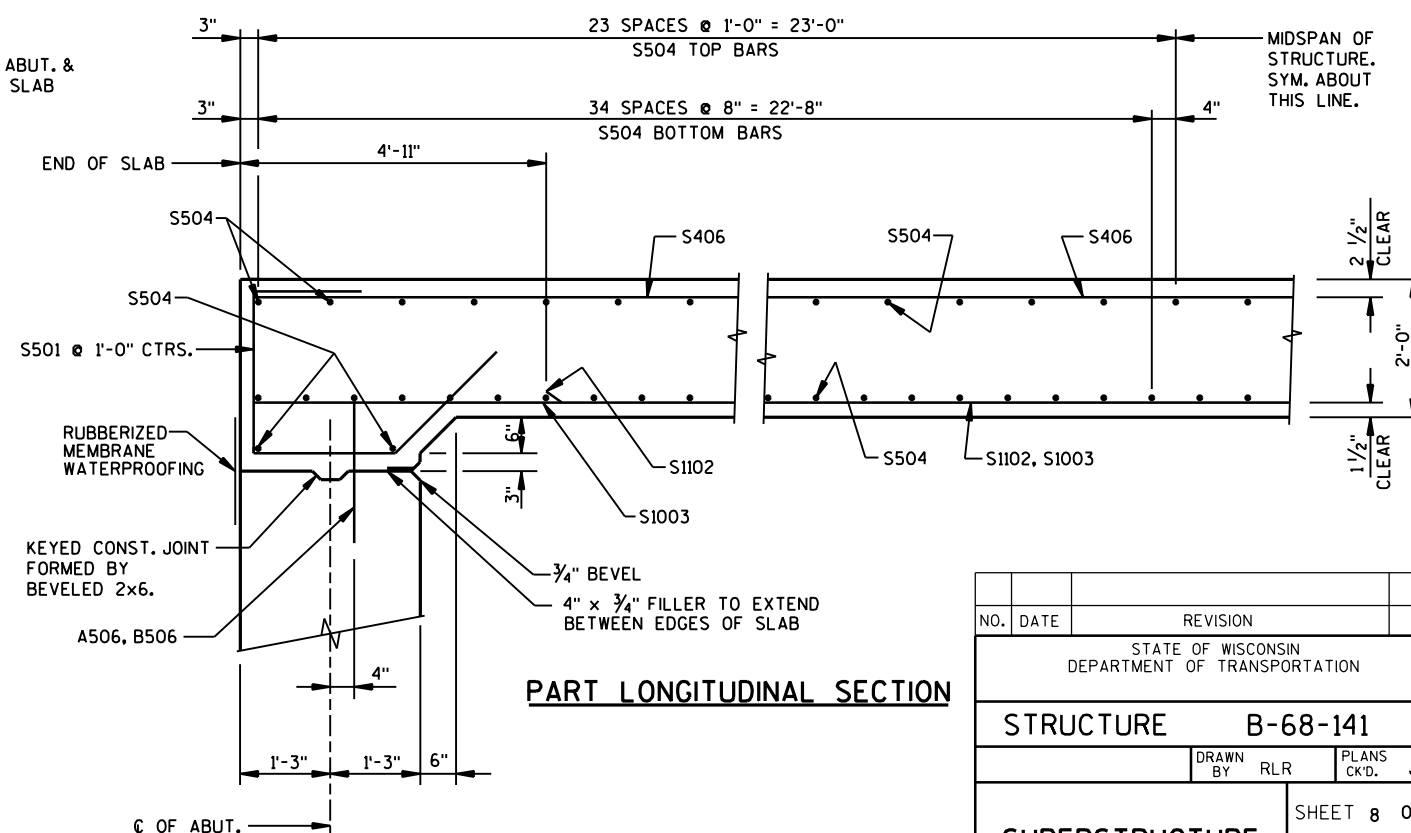
PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE OF ABUTMENTS AND AT THE 0.5 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR . RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

TOP OF SLAB ELEVATIONS AND CAMBER VALUES

LOCATION	SPAN POINT	EAST SLAB EDGE	C/L SHADOW ROAD	WEST SLAB EDGE	CAMBER VALUE (INCHES)
SOUTH ABUT.	1.0	836.00	836.64	837.26	0.0
	1.1	836.07	836.71	837.33	0.5
	1.2	836.14	836.78	837.40	1.0
	1.3	836.21	836.85	837.47	1.4
	1.4	836.28	836.92	837.54	1.6
	1.5	836.35	836.99	837.61	1.7
	1.6	836.42	837.06	837.69	1.6
	1.7	836.50	837.14	837.76	1.4
	1.8	836.57	837.21	837.84	1.0
	1.9	836.65	837.29	837.92	0.5
NORTH ABUT.	2.0	836.73	837.37	838.00	0.0

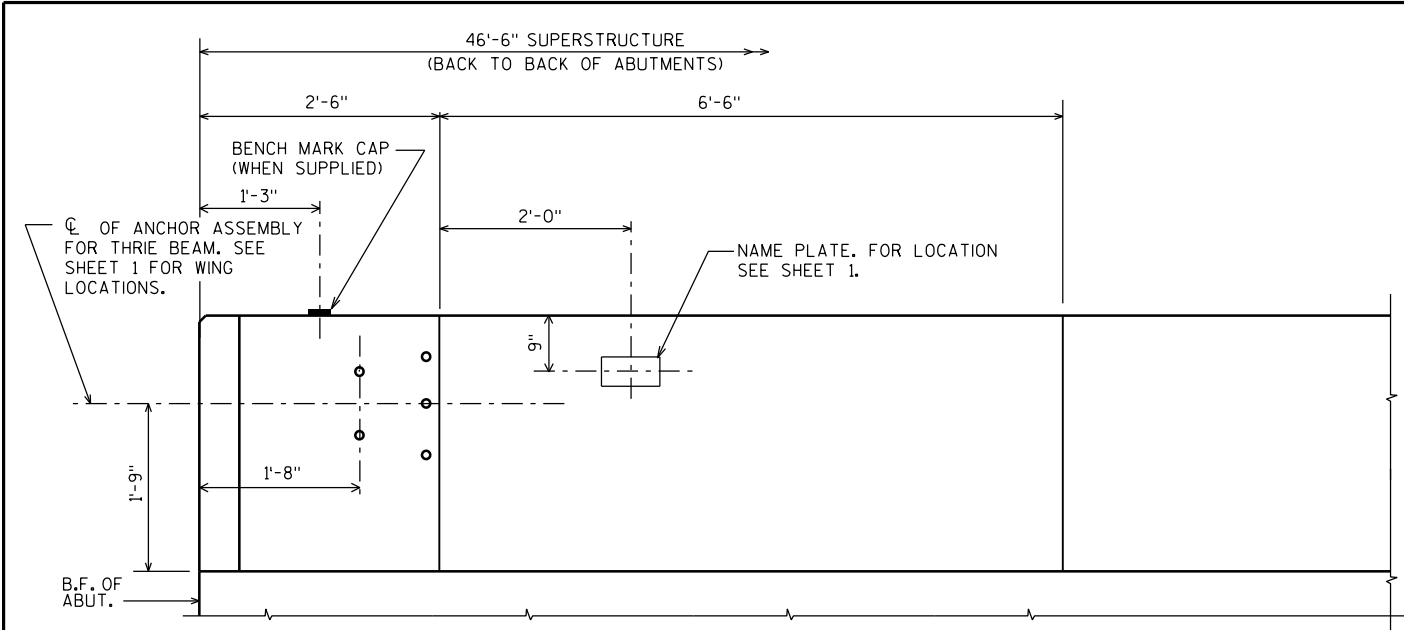


PLAN

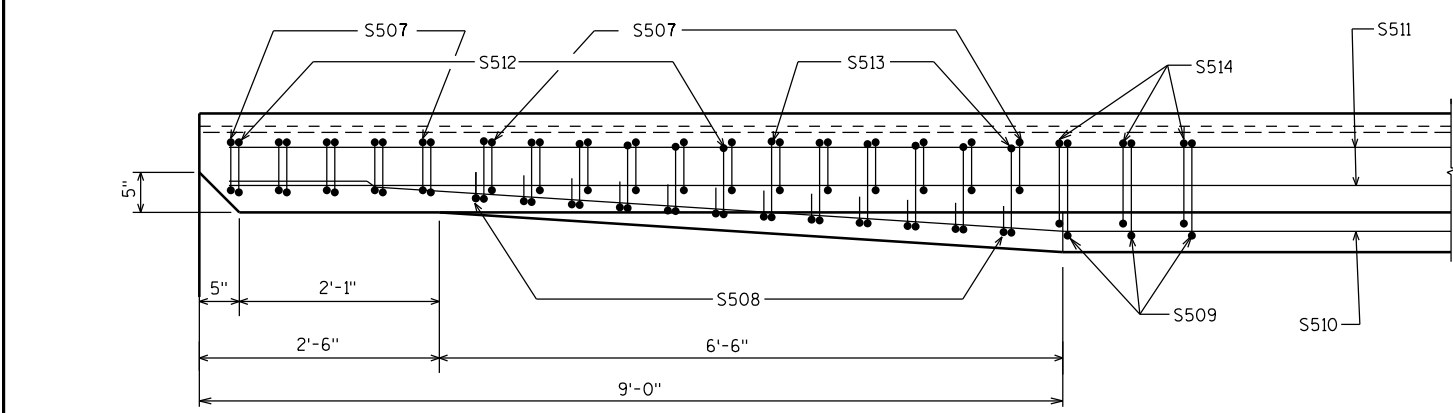


PART LONGITUDINAL SECTION

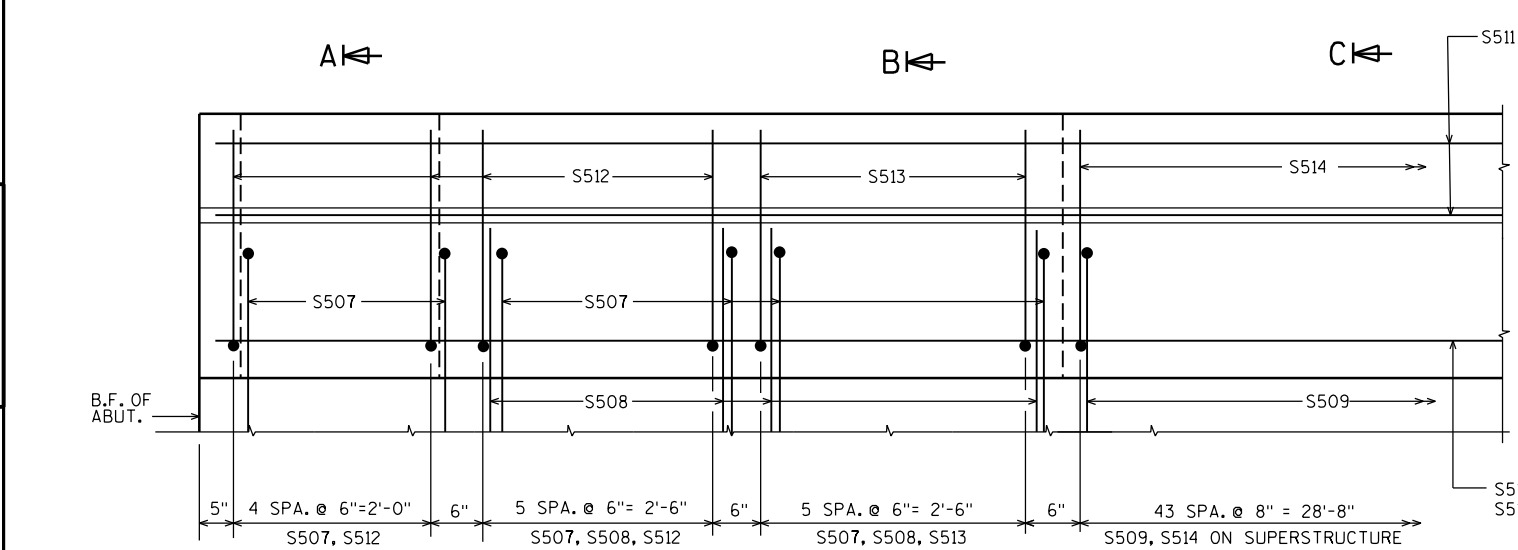
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-141	
DRAWN BY		RLR	PLANS CK'D. JRS
SUPERSTRUCTURE		SHEET 8 OF 9	



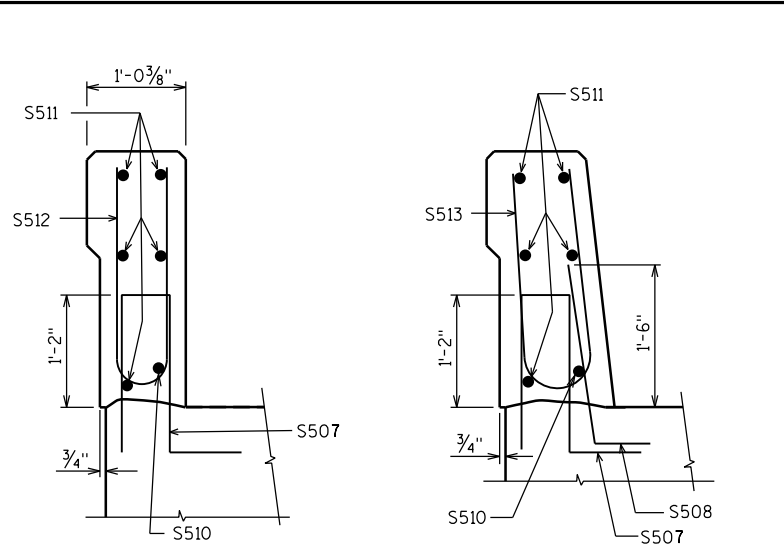
INSIDE ELEVATION



PLAN

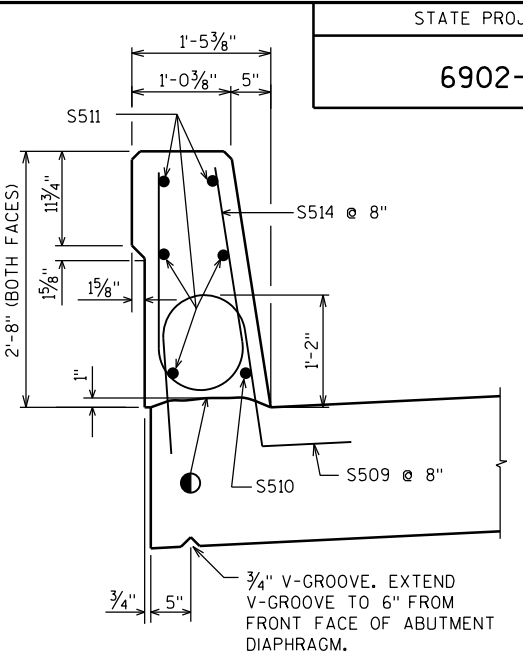


OUTSIDE ELEVATION



SECTION A-A
AT END OF PARAPET

SECTION B-B
AT END OF PARAPET



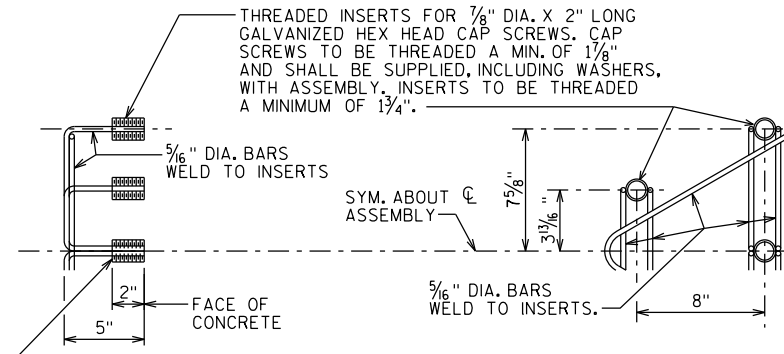
SECTION C-C THRU PARAPET

● CONST. JOINT - STRIKE OFF AS SHOWN.

BILL OF BARS (COATED) 19,910 LBS.

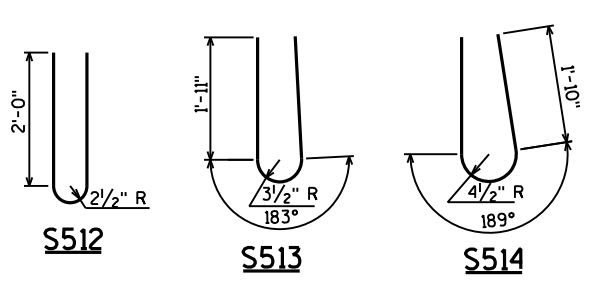
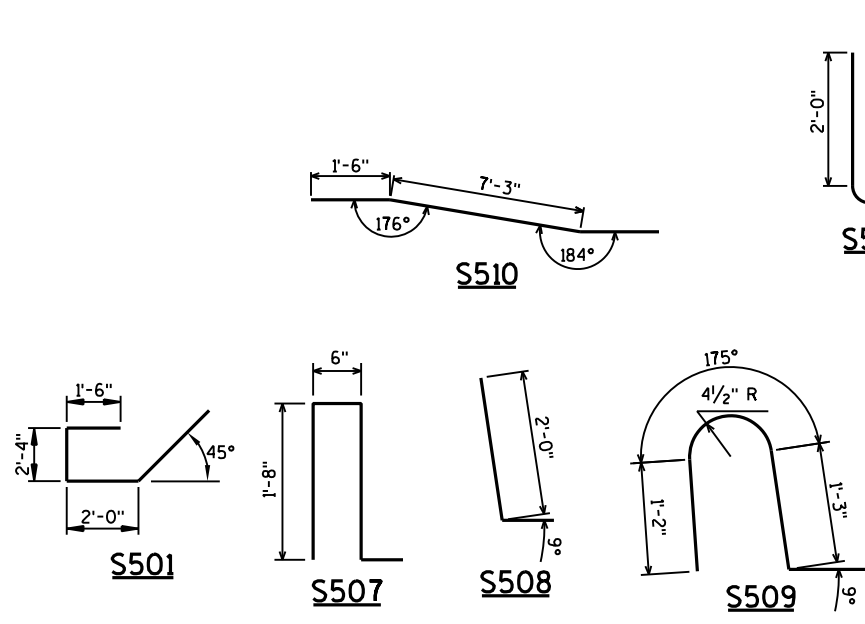
MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
S501	60	7'-6"	X	DIAPHRAGM @ ABUTS. - LONGIT.
S1102	30	36'-8"		SLAB BOTTOM - LONGIT.
S1003	31	46'-2"		SLAB BOTTOM - LONGIT.
S504	121	28'-6"		SLAB TOP & BOTTOM - TRANS.
S505	92	5'-0"		SLAB TOP @ EDGE OF SLAB - TRANS.
S406	70	24'-3"		SLAB TOP - LONGIT.
S507	68	4'-4"	X	SLAB & PARAPET END - STIRRUP - VERT.
S508	48	2'-9"	X	SLAB & PARAPET END - VERT.
S509	88	4'-5"	X	SLAB & PARAPET - STIRRUP - VERT.
S510	4	24'-0"	X	PARAPET - LONGIT.
S511	10	46'-2"		PARAPET - LONGIT.
S512	44	4'-9"	X	PARAPET END - STIRRUP - VERT.
S513	24	4'-10"	X	PARAPET END - STIRRUP - VERT.
S514	88	5'-0"	X	PARAPET - STIRRUP - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.



DETAIL OF ANCHOR ASSEMBLY

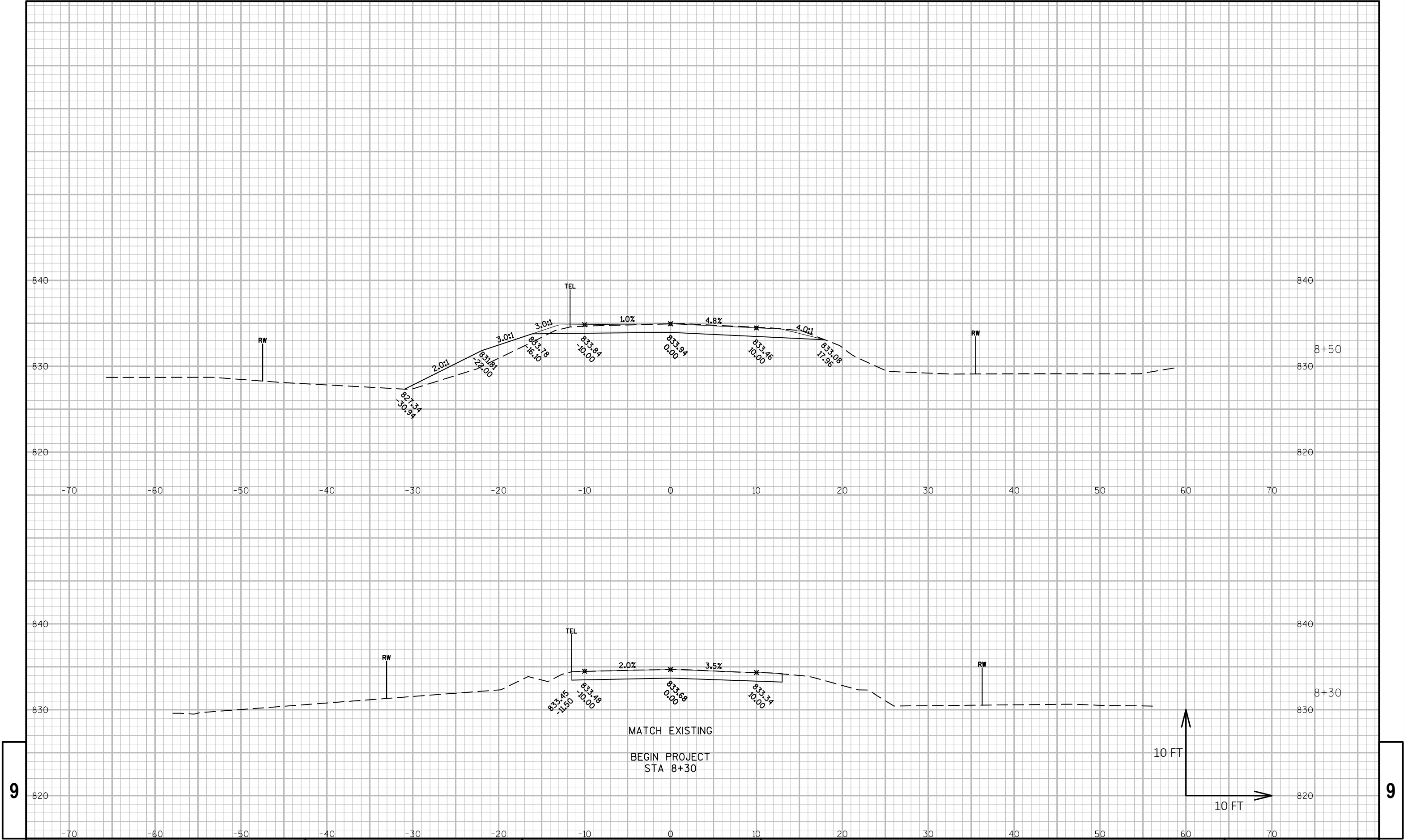
NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.
ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-141	
DRAWN BY		RLR	PLANS CK'D. JRS
SINGLE SLOPE PARAPET 32SS		SHEET 9 OF 9	

PROJECT I.D. 6902-00-70 EARTHWORK SUMMARY

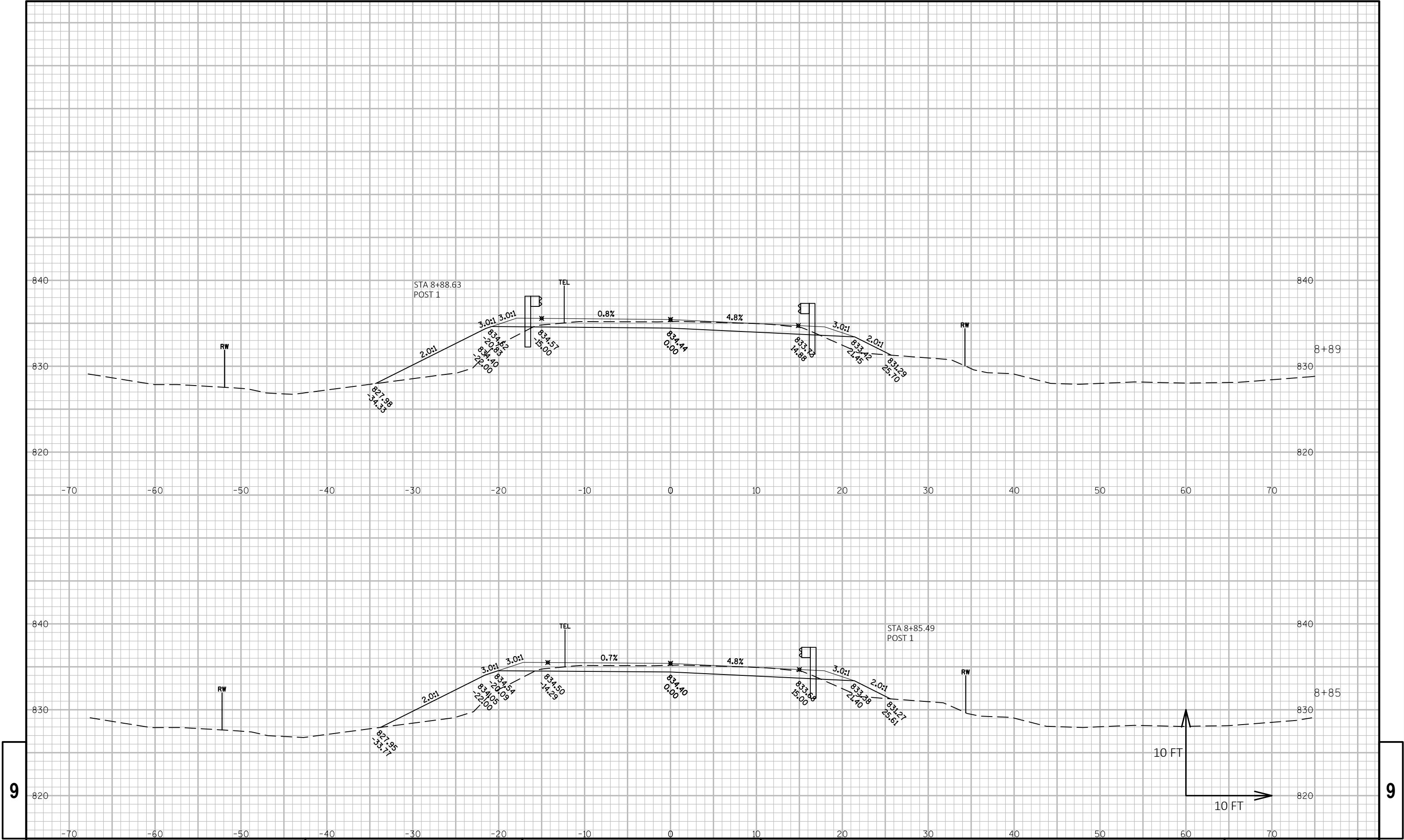
STA	EXCAVATION COMMON CY	EXCAVATION ROCK CY	FILL (1) CY	EXPANDED FILL (2) CY	WASTE CY	BORROW CY
8+30.00						
	20	0	7	9	11	-11
8+50.00						
	35	0	39	51	-16	16
8+85.49						
	3	0	5	7	-4	4
8+88.63						
	18	0	37	48	-30	30
9+10.85						
	2	0	4	5	-3	3
9+13.24						
	15	0	35	46	-31	31
9+36.18						
	1	0	2	3	-2	2
9+37.88						
	12	0	61	79	-67	67
9+76.75						
STRUCTURE B-68-0141						
10+23.25						
	8	0	43	56	-48	48
10+40.88						
	14	0	31	40	-26	26
10+62.12						
	1	0	2	3	-2	2
10+63.82						
	28	0	15	20	8	-8
10+86.76						
	5	0	1	1	4	-4
10+89.15						
	56	0	3	4	52	-52
11+11.37						
	9	0	0	0	9	-9
11+14.50						
	31	0	0	0	31	-31
11+25.00						
	60	0	0	0	60	-60
11+50.00						
	50	0	0	0	50	-50
11+85.00						
SUBTOTALS						
SOUTH APPROACH	106	0	190	248	-142	142
NORTH APPROACH	262	0	95	124	138	-138
UNUSABLE PAVEMENT (3)						84
TOTALS	368	0	285	372	-4	88
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY. (2) - FILL EXPANSION 30% (3) - EXISTING PAVEMENT BASED ON AVE THK OF 4 INCHES PER BORING LOG.						



9

9

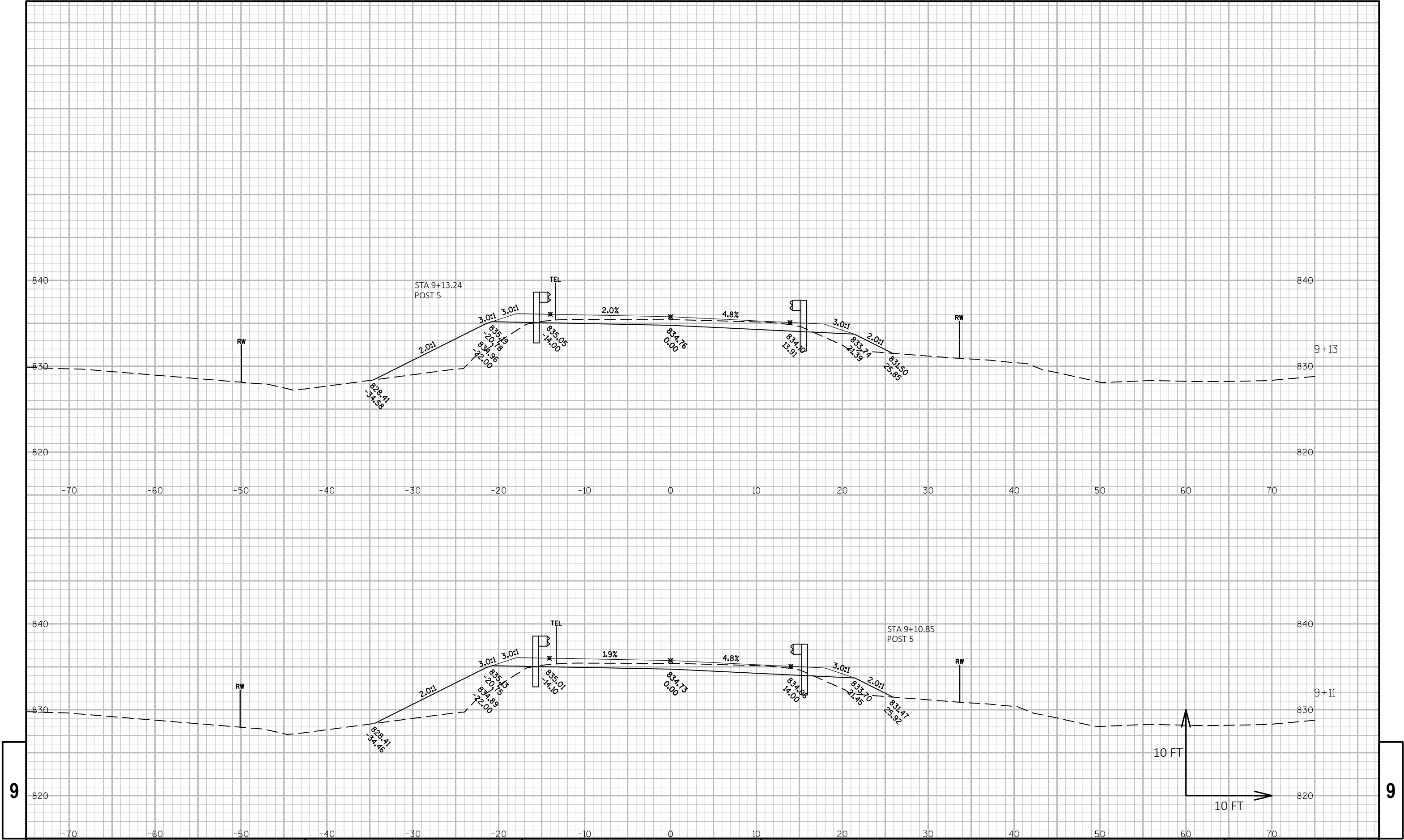
PROJECT NO: 6902-00-70	HWY: LOCAL STREET	COUNTY: WAUPACA	CROSS SECTIONS: SHADOW RD	SHEET	E
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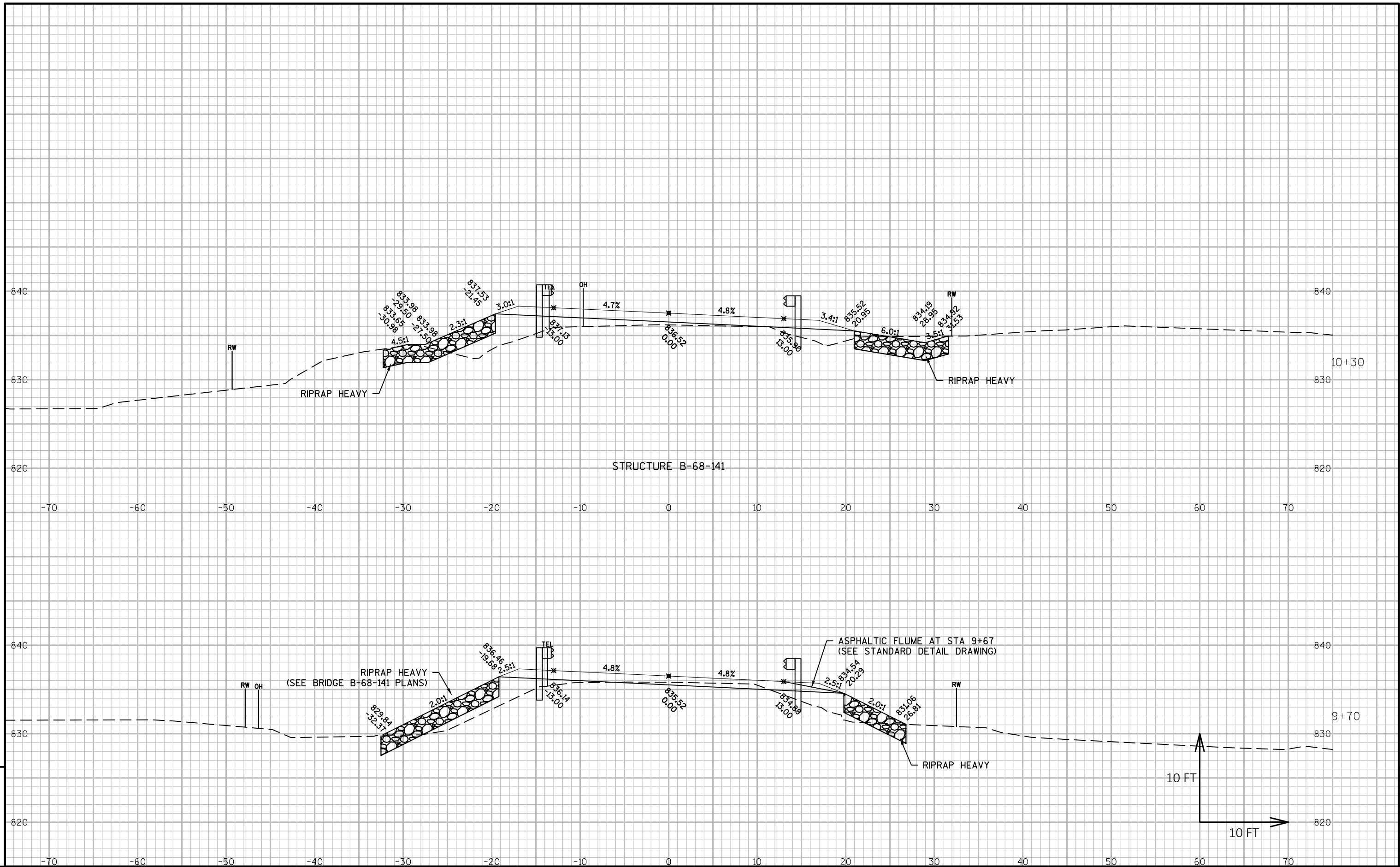


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PROJECT NO: 6902-00-70	HWY: LOCAL STREET	COUNTY: WAUPACA	CROSS SECTIONS: SHADOW RD	SHEET E
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PROJECT NO: 6902-00-70

HWY: LOCAL STREET

COUNTY: WAUPACA

CROSS SECTIONS: SHADOW RD

SHEET

E

FILE NAME : P:\115005\115205\11522\11522015\CADD\DESIGN\CORRIDORS\CORRIDOR_SHADOW_RD.DWG
LAYOUT NAME - 090205_xs

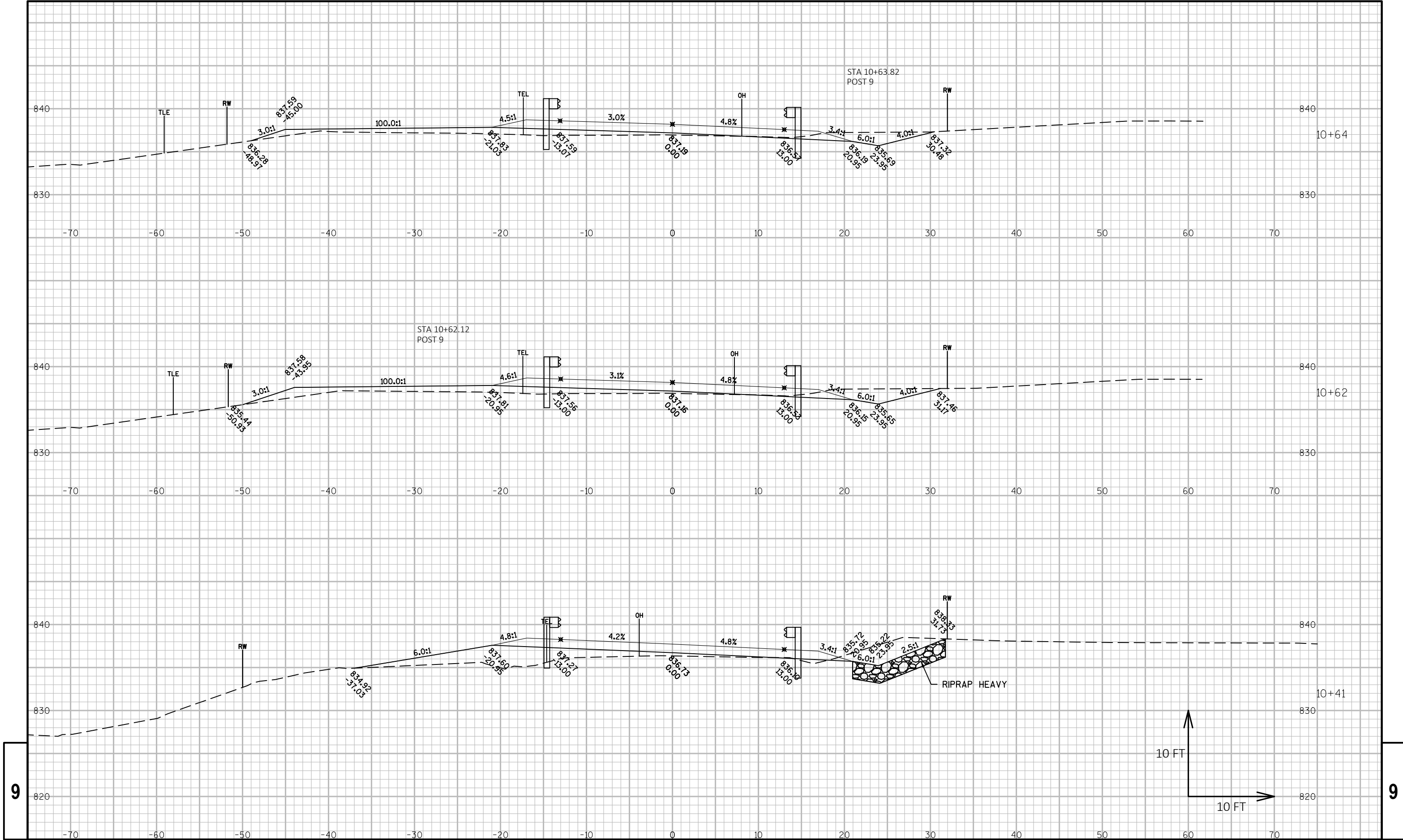
PLOT DATE : 11/13/2017 8:19 AM

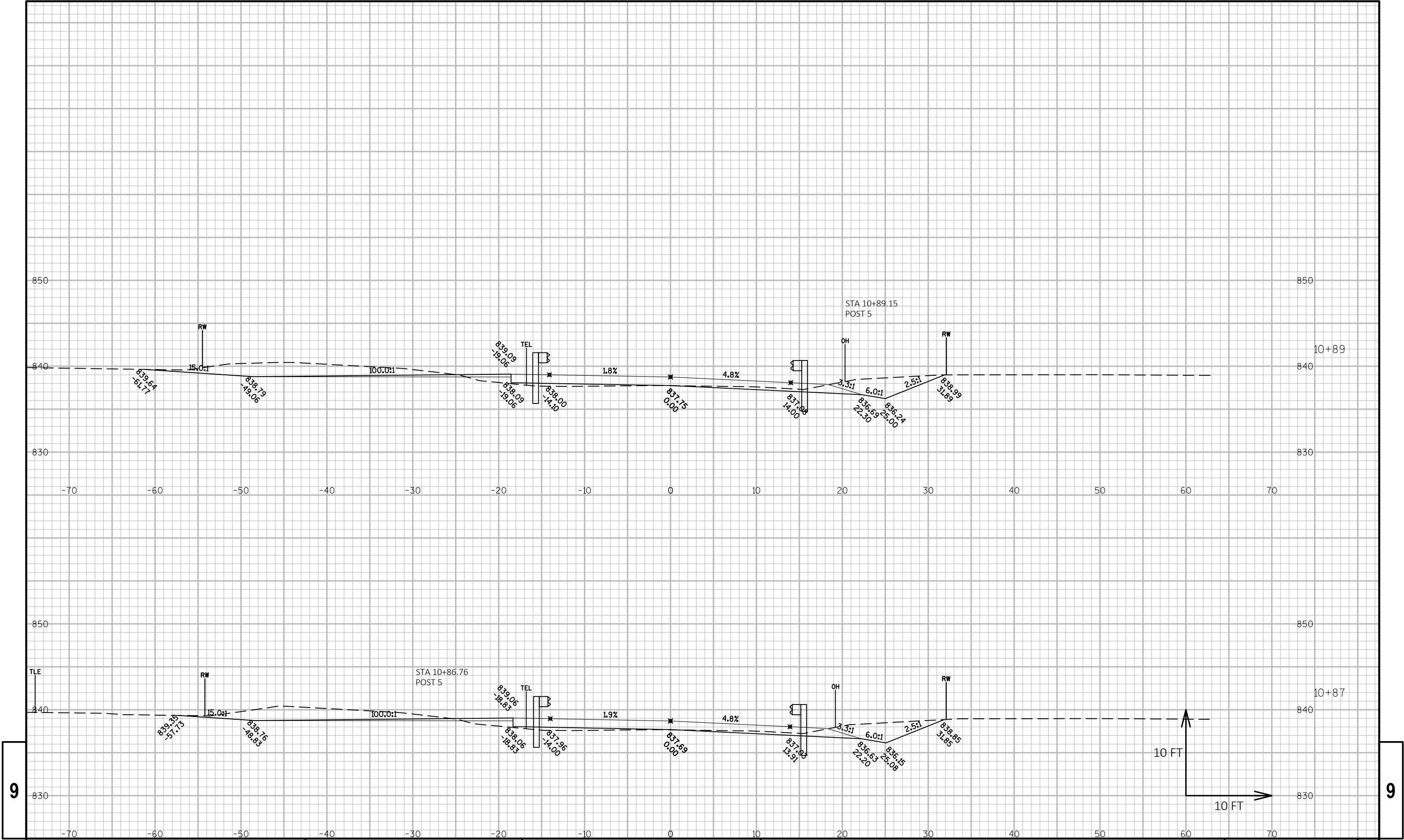
PLOT BY : BRAD LEE

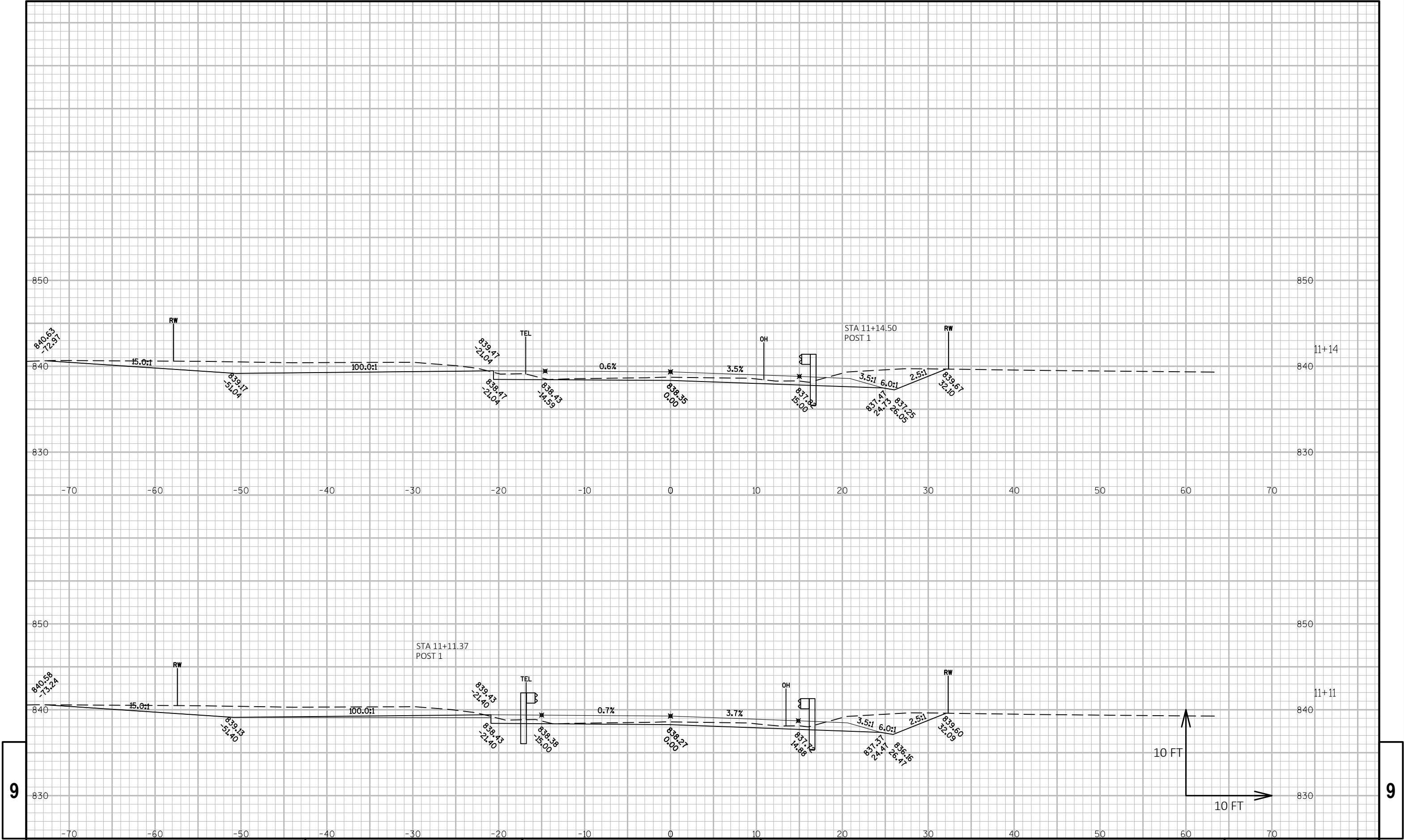
PLOT NAME :

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADD SHEET 49

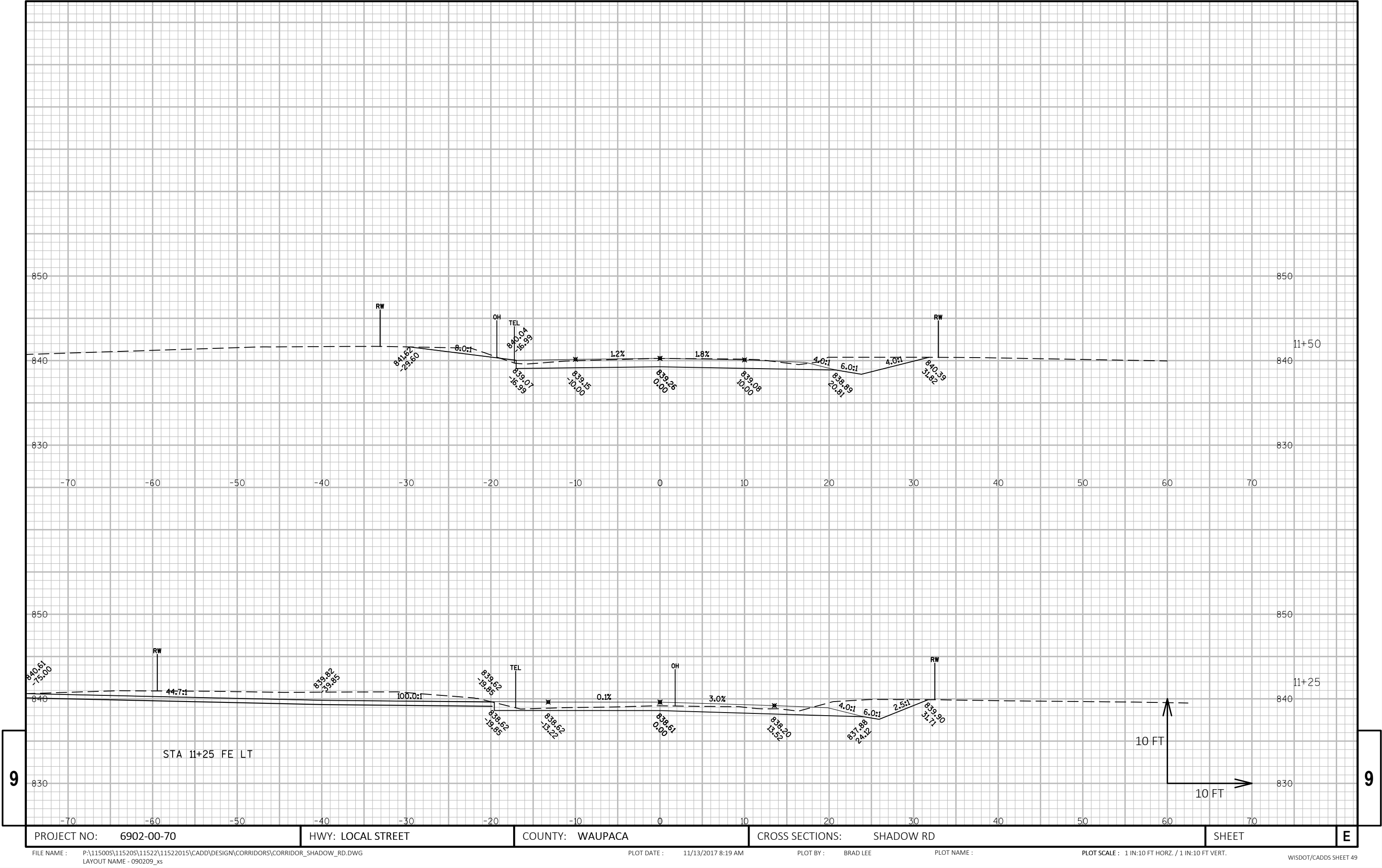


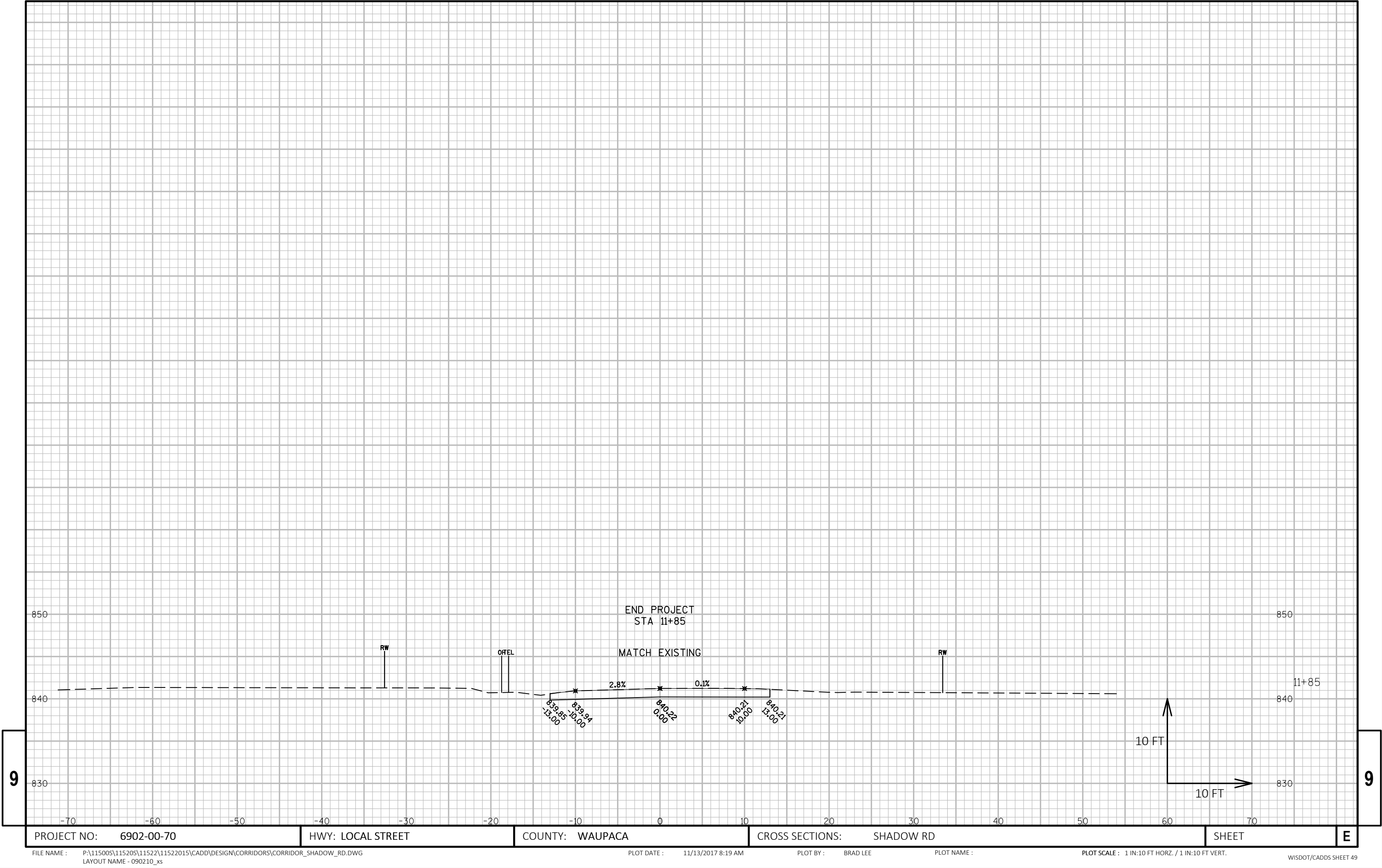




9

9





PROJECT NO: 6902-00-70

HWY: LOCAL STREET

COUNTY: WAUPACA

CROSS SECTIONS: SHADOW RD

SHEET

E

FILE NAME : P:\115005\115205\11522\11522015\CADD\DESIGN\CORRIDORS\CORRIDOR_SHADOW_RD.DWG
LAYOUT NAME - 090210_xs

PLOT DATE : 11/13/2017 8:19 AM

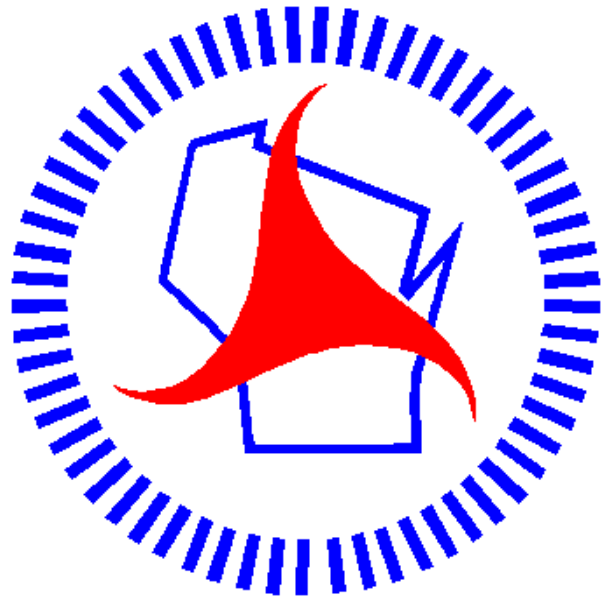
PLOT BY : BRAD LEE

PLOT NAME :

PLOT SCALE : 1 IN:10 FT HORZ. / 1 IN:10 FT VERT.

WISDOT/CADDs SHEET 49

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

WIS

JANUARY 2018

ORDER OF SHEETS

- Section No. 1 Title
Section No. 2 Typical Sections and Details
Section No. 3 Estimate of Quantities
Section No. 3 Miscellaneous Quantities
~~Section No. 4 Right of Way Plat~~
Section No. 5 Plan and Profile
Section No. 6 Standard Detail Drawings
Section No. 7 Sign Plates
Section No. 8 Structure Plans
Section No. 9 Computer Earthwork Data
Section No. 9 Cross Sections

TOTAL SHEETS = 36



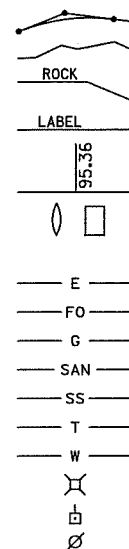
DESIGN DESIGNATION

A.A.D.T. 2018 = 190
A.A.D.T. 2038 = 260
D.H.V. = < 15 (EST.)
D.D. = 60/40 (EST.)
T. = 10% (EST.)
DESIGN SPEED = 30 MPH
ESALS = 43,800

CONVENTIONAL SYMBOLS

- PLAN
CORPORATE LIMITS
PROPERTY LINE
LOT LINE
LIMITED HIGHWAY EASEMENT
EXISTING RIGHT OF WAY
PROPOSED OR NEW R/W LINE
SLOPE INTERCEPT
REFERENCE LINE
EXISTING CULVERT
PROPOSED CULVERT (Box or Pipe)
COMBUSTIBLE FLUIDS
MARSH AREA
WOODED OR SHRUB AREA

- PROFILE
GRADE LINE
ORIGINAL GROUND
MARSH OR ROCK PROFILE (To be noted as such)
SPECIAL DITCH
GRADE ELEVATION
CULVERT (Profile View)
UTILITIES
ELECTRIC
FIBER OPTIC
GAS
SANITARY SEWER
STORM SEWER
TELEPHONE
WATER
UTILITY PEDESTAL
POWER POLE
TELEPHONE POLE



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T LIND, HATTON ROAD

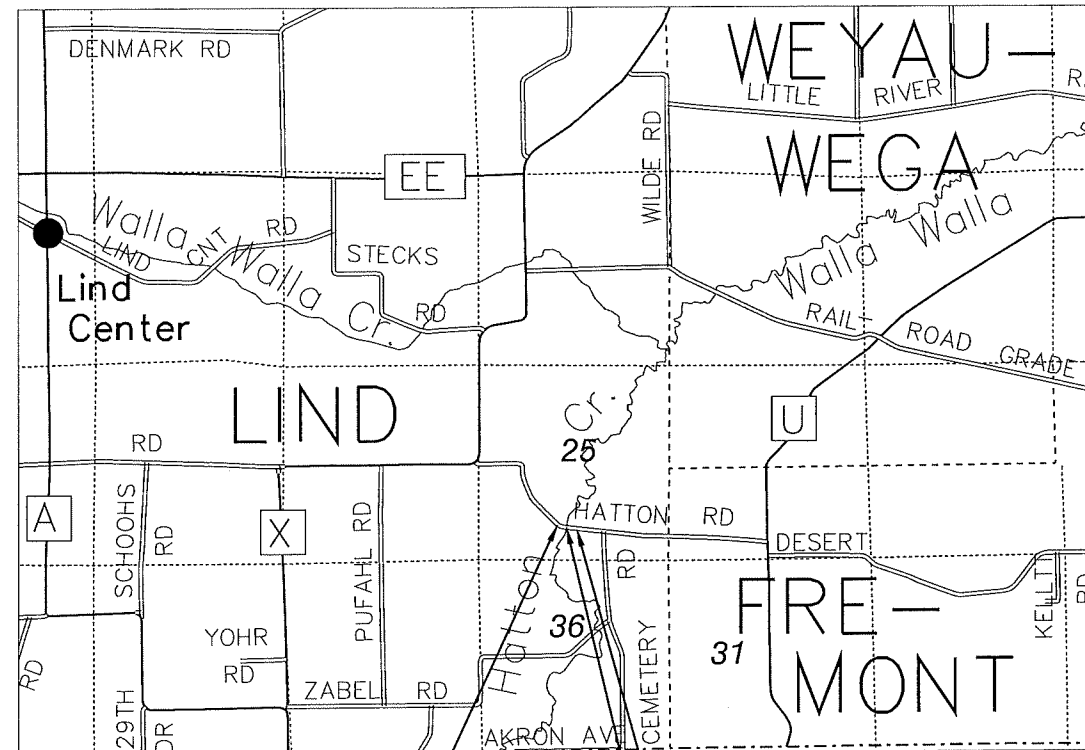
HATTON CREEK BRIDGE B-68-0142

LOCAL STREET

WAUPACA COUNTY

STATE PROJECT NUMBER

6902-01-70



BEGIN PROJECT
STA 9+25
Y = 306,079.92
X = 560,786.68

END PROJECT
STA 11+60
Y = 306,045.97
X = 561,019.22

STRUCTURE B-68-142

LAYOUT
SCALE 0 1 MILE

TOTAL NET LENGTH OF CENTERLINE = 0.045 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, WAUPACA COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT

6902-01-70

FEDERAL PROJECT

PROJECT

WISC 2018054

CONTRACT

1

ACCEPTED FOR
TOWN OF LIND

7/10/17 *Steve Smith*
(Date) (TOWN CHAIRMAN)

ORIGINAL PLANS PREPARED BY

MSA
PROFESSIONAL SERVICES
TRANSPORTATION • MUNICIPAL
DEVELOPMENT • ENVIRONMENTAL
1220 South Boulevard • Baraboo, WI 53913
608-356-2771 1-800-362-4955 Fax 608-356-2770



DATE: 7/5/17 *Joshua R. Sweno*
(Professional Engineer)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor MSA PROFESSIONAL SERVICES, INC.
Designer MSA PROFESSIONAL SERVICES, INC.
Management Consultant CEDAR CORPORATION

APPROVED FOR THE DEPARTMENT

DATE: 7/28/2017 *[Signature]*
(Signature)

E

STANDARD ABBREVIATIONS

AC	ACRE	F/L	FLOW LINE	SALV	SALVAGED
AGG	AGGREGATE	FT	FOOT	SAN	SANITARY SEWER
<	ANGLE	GN	GRID NORTH	SECT	SECTION
ASPH	ASPHALTIC	HR	HANDICAP RAMP	SHLDR	SHOULDER
AC	ASPHALT CEMENT	HT	HEIGHT	SW	SIDEWALK
ADT	AVERAGE DAILY TRAFFIC	CWT	HUNDREDWEIGHT	S	SOUTH
B & B	BALLED AND BURLAPPED	HYD	HYDRANT	SB	SOUTHBOUND
BM	BENCH MARK	IN DIA	INCH DIAMETER	SPECS	SPECIFICATIONS
CB	CATCH BASIN	INL	INLET	SQ	SQUARE
` OR C/L	CENTER LINE	ID	INSIDE DIAMETER	SF OR SQ FT	SQUARE FEET
C-C	CENTER TO CENTER	I	INTERSECTION ANGLE	SY	SQUARE YARD
CONC	CONCRETE	IE	INVERT ELEVATION	SSPRC	STORM SEWER
CO	COUNTY	IP	IRON PIPE OR PIN		PIPE REINFORCED CONCRETE
CTH	COUNTY TRUNK HIGHWAY	JCT	JUNCTION	STD	STANDARD
CY	CUBIC YARD	L	LENGTH OF CURVE	SDD	STANDARD DETAIL DRAWINGS
CULV	CULVERT	LF	LINEAR FOOT	STH	STATE TRUNK HIGHWAYS
CP	CULVERT PIPE	LC	LONG CHORD OF CURVE	STA	STATION
CPRC	CULVERT PIPE	LCB	LONG CHORD BEARING	SS	STORM SEWER
	REINFORCED CONCRETE	LS	LUMP SUM	T	TANGENT
C & G	CURB AND GUTTER	MH	MANHOLE	TEL	TELEPHONE
D	DEGREE OF CURVE	N	NORTH	TEMP	TEMPORARY
DHV	DESIGN HOUR VOLUME	Y	NORTH GRID COORDINATE	TLE	TEMPORARY LIMITED EASEMENT
DIA OR	DIAMETER	OE	OUTLET ELEVATION	T	TON
DIST	DISTRICT	OL	OUT LOT	TC	TOP OF CURB
DWY	DRIVEWAY	OD	OUTSIDE DIAMETER	TN	TOWN
E	EAST	OH	OVERHEAD LINES	TRANS	TRANSITION
X	EAST GRID COORDINATE	PAVT	PAVEMENT	T	TRUCKS (percent of)
EB	EASTBOUND	PLE	PERMANENT LIMITED EASEMENT	TYP	TYPICAL
ELEC	ELECTRIC	PC	POINT OF CURVATURE	UNCL	UNCLASSIFIED
EL OR ELEV	ELEVATION	PI	POINT OF INTERSECTION	USH	UNITED STATES HIGHWAY
EMB	EMBANKMENT	PT	POINT OF TANGENCY	VAR	VARIABLE
EW	ENDWALL	PCC	PORTLAND CEMENT CONCRETE	VERT	VERTICAL
ESALS	EQUIVALENT SINGLE	LB	POUND	VC	VERTICAL CURVE
	AXLE LOADS	PE	PRIVATE ENTRANCE	VOL	VOLUME
	EXCAVATION	R OR RAD	RADIUS	WM	WATER MAIN
EXC	EXCAVATION BELOW	RR	RAILROAD	WV	WATER VALVE
EBS	SUBGRADE	R	RANGE	W	WEST
	EXISTING	~ OR R/L	REFERENCE LINE	WB	WESTBOUND
EXP	EXPANSION	REQD	REQUIRED	YD	YARD
F-F	FACE TO FACE	RT	RIGHT		
FERT	FERTILIZER	R/W	RIGHT-OF-WAY		
FE	FIELD ENTRANCE	RD	ROAD		

DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC.
ATTN: JOSH SWENO, PE
1230 SOUTH BOULEVARD
BARABOO, WI 53913
608-355-8852
JSWENO@MSA-PS.COM

TOWN CONTACT

TOWN OF LIND
ATTN: STEVEN GALL, TOWN CHAIRMAN
N2228 COUNTY ROAD A
WAUPACA, WI 54981
715-281-7678
STEVENGALL@SWIDERSKIEQUIPMENT.COM

UTILITIES

COMMUNICATION:
CENTURYLINK
ATTN: KEVIN ZICKERT
224 INDUSTRIAL DRIVE
NORTH PRAIRIE, WI 53153
262-392-5200
KEVIN.ZICKERT@CENTURYLINK.COM

ELECTRIC:
WE ENERGIES
ATTN: SHANE BRUHNKE
333 WEST EVERETT STREET, ROOM A299
MILWAUKEE, WI 53203
920-380-3450
SHANE.BRUHNKE@WE-ENERGIES.COM

DNR LIAISON

WISCONSIN DEPARTMENT OF NATURAL
RESOURCES
ATTN: MARC HERSHFELD
DNR SERVICE CENTER
473 GRIFFITH DRIVE
WISCONSIN RAPIDS, WI 54494
715-421-7867
MARC.HERSHFIELD@WISCONSIN.GOV

* NOT A MEMBER OF
DIGGERS HOTLINE



Dial 811 or (800) 242-8511

www.DiggersHotline.com

GENERAL NOTES

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND MULCHED AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED AT 3 LBS. PER 1000 SQUARE FEET.

THE LOCATIONS OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2007 ADJUSTED). BENCHMARKS WERE LOCATED IN THE FIELD USING GPS TECHNOLOGY.

THE 4" ASPHALTIC SURFACE SHALL CONSIST OF A 1¾" UPPER LAYER, AND 2¼" LOWER LAYER. USE 12.5MM NOMINAL AGGREGATE FOR THE UPPER LAYER AND 19.0MM NOMINAL AGGREGATE FOR THE LOWER LAYER.

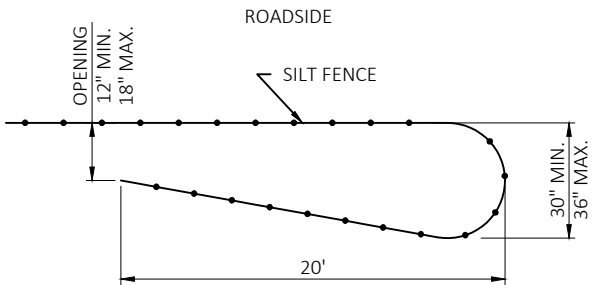
SILT FENCE AND TURBIDITY BARRIER TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO CONSTRUCTION OR BRIDGE REMOVAL.

WETLANDS ARE PRESENT OUTSIDE THE EXISTING TOE OF SLOPE. AREAS OUTSIDE THE SLOPE INTERCEPTS SHALL NOT BE DISTURBED.

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP- TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE- TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

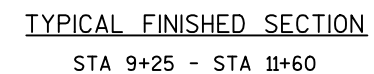
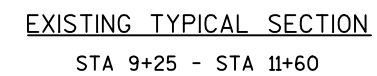
TOTAL PROJECT AREA = 0.22 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.22 ACRES



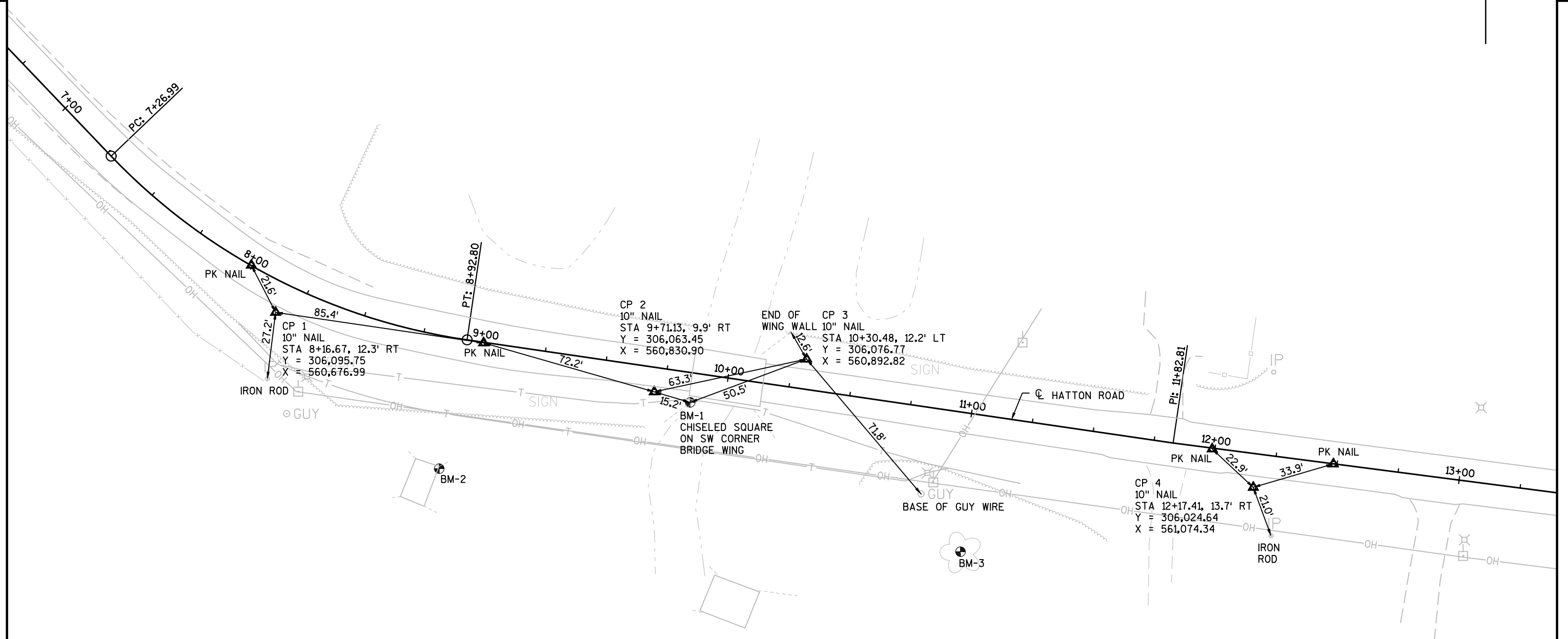
NOTE:
THE PURPOSE OF THE TURTLE TURN-AROUNDS ARE TO REDIRECT THE TURTLES AWAY FROM THE CONSTRUCTION ZONE. DESIGN SHOULD ALSO INCLUDE TRENCHED-IN SEDIMENT FENCING AND FENCING SUPPORTS ON THE UPSLOPE SIDE OF FENCE. SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND.

TEMPORARY TURTLE TURN-AROUND DETAIL

SEE PLAN & PROFILE SHEET FOR LOCATIONS



WISDOT/CADDS SHEET 42



Estimate Of Quantities By Plan Sets

6902-01-70					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0008	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 02. Station 10+00 Structure P-68-102	LS	1.000	1.000
0010	204.0110	Removing Asphaltic Surface	SY	150.000	150.000
0014	205.0100	Excavation Common	CY	152.000	152.000
0018	206.1000	Excavation for Structures Bridges (structure) 02. B-68-142	LS	1.000	1.000
0022	210.1500	Backfill Structure Type A	TON	370.000	370.000
0026	213.0100	Finishing Roadway (project) 02. 6902-01-70	EACH	1.000	1.000
0028	305.0110	Base Aggregate Dense 3/4-Inch	TON	23.000	23.000
0030	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	268.000	268.000
0032	455.0605	Tack Coat	GAL	28.000	28.000
0034	465.0105	Asphaltic Surface	TON	124.000	124.000
0038	502.0100	Concrete Masonry Bridges	CY	152.000	152.000
0040	502.3200	Protective Surface Treatment	SY	190.000	190.000
0044	505.0400	Bar Steel Reinforcement HS Structures	LB	3,240.000	3,240.000
0046	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	18,050.000	18,050.000
0048	513.4061	Railing Tubular Type M (structure) 01. B-68-142	LF	134.000	134.000
0050	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0054	550.2106	Piling CIP Concrete 10 3/4 X 0.365-Inch	LF	950.000	950.000
0058	606.0300	Riprap Heavy	CY	135.000	135.000
0060	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000
0070	618.0100	Maintenance And Repair of Haul Roads (project) 02. 6902-01-70	EACH	1.000	1.000
0072	619.1000	Mobilization	EACH	0.460	0.460
0074	624.0100	Water	MGAL	20.000	20.000
0076	625.0500	Salvaged Topsoil	SY	105.000	105.000
0078	627.0200	Mulching	SY	290.000	290.000
0080	628.1504	Silt Fence	LF	500.000	500.000
0082	628.1520	Silt Fence Maintenance	LF	500.000	500.000
0084	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0086	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0088	628.2008	Erosion Mat Urban Class I Type B	SY	20.000	20.000
0090	628.6005	Turbidity Barriers	SY	200.000	200.000
0094	629.0210	Fertilizer Type B	CWT	0.400	0.400
0096	630.0120	Seeding Mixture No. 20	LB	12.000	12.000
0098	630.0200	Seeding Temporary	LB	12.000	12.000
0102	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0104	637.2230	Signs Type II Reflective F	SF	12.000	12.000

Estimate Of Quantities By Plan Sets

6902-01-70					
Line	Item	Item Description	Unit	Total	Qty
0106	638.2602	Removing Signs Type II	EACH	4.000	4.000
0108	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0110	642.5001	Field Office Type B	EACH	0.460	0.460
0112	643.0420	Traffic Control Barricades Type III	DAY	1,420.000	1,420.000
0114	643.0705	Traffic Control Warning Lights Type A	DAY	2,130.000	2,130.000
0116	643.0900	Traffic Control Signs	DAY	1,136.000	1,136.000
0118	643.5000	Traffic Control	EACH	1.000	1.000
0120	645.0111	Geotextile Type DF Schedule A	SY	80.000	80.000
0122	645.0120	Geotextile Type HR	SY	260.000	260.000
0124	650.4500	Construction Staking Subgrade	LF	171.000	171.000
0126	650.5000	Construction Staking Base	LF	171.000	171.000
0130	650.6500	Construction Staking Structure Layout (structure) 02. B-68-142	LS	1.000	1.000
0134	650.9910	Construction Staking Supplemental Control (project) 02. 6902-01-70	LS	1.000	1.000
0136	650.9920	Construction Staking Slope Stakes	LF	171.000	171.000
0138	690.0150	Sawing Asphalt	LF	37.000	37.000
0140	715.0502	Incentive Strength Concrete Structures	DOL	912.000	912.000
0148	SPV.0195	Special 01. Select Crushed Material For Travel Corridor	TON	60.000	60.000

3

3

CLEARING & GRUBBING			
STATION - STATION	LOCATION	201.0105	201.0205
		CLEARING STA	GRUBBING STA
9+00 - 10+00	LT	1	1
10+00 - 11+00	LT	1	1
TOTALS:		2	2

BASE AGGREGATE ITEMS			
STATION - STATION		305.0110	624.0100
		BASE AGGREGATE DENSE 3/4-INCH TON	WATER (1) MGAL
9+25.00 - 9+73.75		6	2.3
10+18.25 - 11+60.00		17	6.5
TOTALS:		23	9.0

(1) - ADDITIONAL QUANTITIES LISTED ELSEWHERE

SILT FENCE				
STATION - STATION	LOCATION	628.1504	628.1520	628.6005
		SILT FENCE LF	SILT FENCE MAINTENANCE LF	TURBIDITY BARRIERS SY
9+23 - 9+90	LT & RT	145	145	80
10+04 - 11+60	LT & RT	315	315	100
UNDISTRIBUTED	-	40	40	20
TOTALS:		500	500	200

MAINTENANCE AND REPAIR OF HAUL ROADS

618.0100	
MAINTENANCE AND REPAIR OF HAUL ROADS EACH	
PROJECT 6902-01-70	1
TOTALS:	1

MOBILIZATION EROSION CONTROL

628.1905		628.1910	
MOBILIZATION EROSION CONTROL EACH		MOBILIZATION EMERGENCY EROSION CONTROL EACH	
PROJECT 6902-01-70	2		2
TOTALS:	2		2

TRAFFIC CONTROL ITEMS

LOCATION	DAYS	TRAFFIC CONTROL BARRICADES TYPE III	643.0420	TRAFFIC CONTROL WARNING LIGHTS TYPE A	643.0705	TRAFFIC CONTROL SIGNS	643.0900
		EACH	TRAFFIC CONTROL BARRICADES TYPE III DAYS	EACH	TRAFFIC CONTROL WARNING LIGHTS TYPE A DAYS	EACH	TRAFFIC CONTROL SIGNS DAYS
CTH X INTERSECTION	71	2	142	4	284	3	213
BEGINNING OF PROJECT	71	7	497	10	710	4	284
END OF PROJECT	71	7	497	10	710	4	284
CEMETERY RD INTERSECTION	71	2	142	4	284	3	213
UNDISTRUBUTED	71	2	142	2	142	2	142
TOTALS:			1,420		2,130		1,136

REMOVING ASPHALT	
STATION - STATION	204.0110
	REMOVING ASPHALTIC SURFACE SY
8+50 - 9+25	150
TOTALS:	150

ASPHALT PAVEMENT ITEMS		
STATION STATION	455.0605	465.0105
	TACK COAT GAL	ASPHALTIC SURFACE TON
8+50.00 - 9+73.75	13	58
10+18.25 - 11+60.00	15	66
TOTALS:	28	124

EROSION CONTROL ITEMS

STATION - STATION	LOCATION	628.2008
		EROSION MAT URBAN CLASS I TYPE B SY
9+50 - 9+65	LT	7
9+50 - 9+65	RT	6
10+30 - 10+45	LT	5
UNDISTRIBUTED	—	2
TOTALS:		20

EARTHWORK					
STATION - STATION		205.0100	FILL	EXPANDED FILL	208.0100
		EXCAVATION COMMON CY	CY (1)	CY (2)	WASTE BORROW CY
9+25.00 - 9+73.75		42	0	0	42
10+18.25 - 11+60.00		110	2	3	107
TOTALS:		152	2	3	149

(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY.
(2) - FILL EXPANSION 30%

RESTORATION ITEMS						
STATION - STATION	LOCATION	625.0500	627.0200	629.0210	630.0120	630.0200
		SALVAGED TOPSOIL SY	MULCHING SY	FERTILIZER TYPE B CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB
9+25.00 - 9+63.75	LT	10	25	0.05	1	1
9+25.00 - 9+63.75	RT	10	20	0.05	1	1
10+28.25 - 11+60.00	LT	20	90	0.10	4	4
10+28.25 - 11+60.00	RT	55	130	0.10	5	5
UNDISTRIBUTED	---	10	25	0.10	1	1
TOTALS:		105	290	0.40	12	12

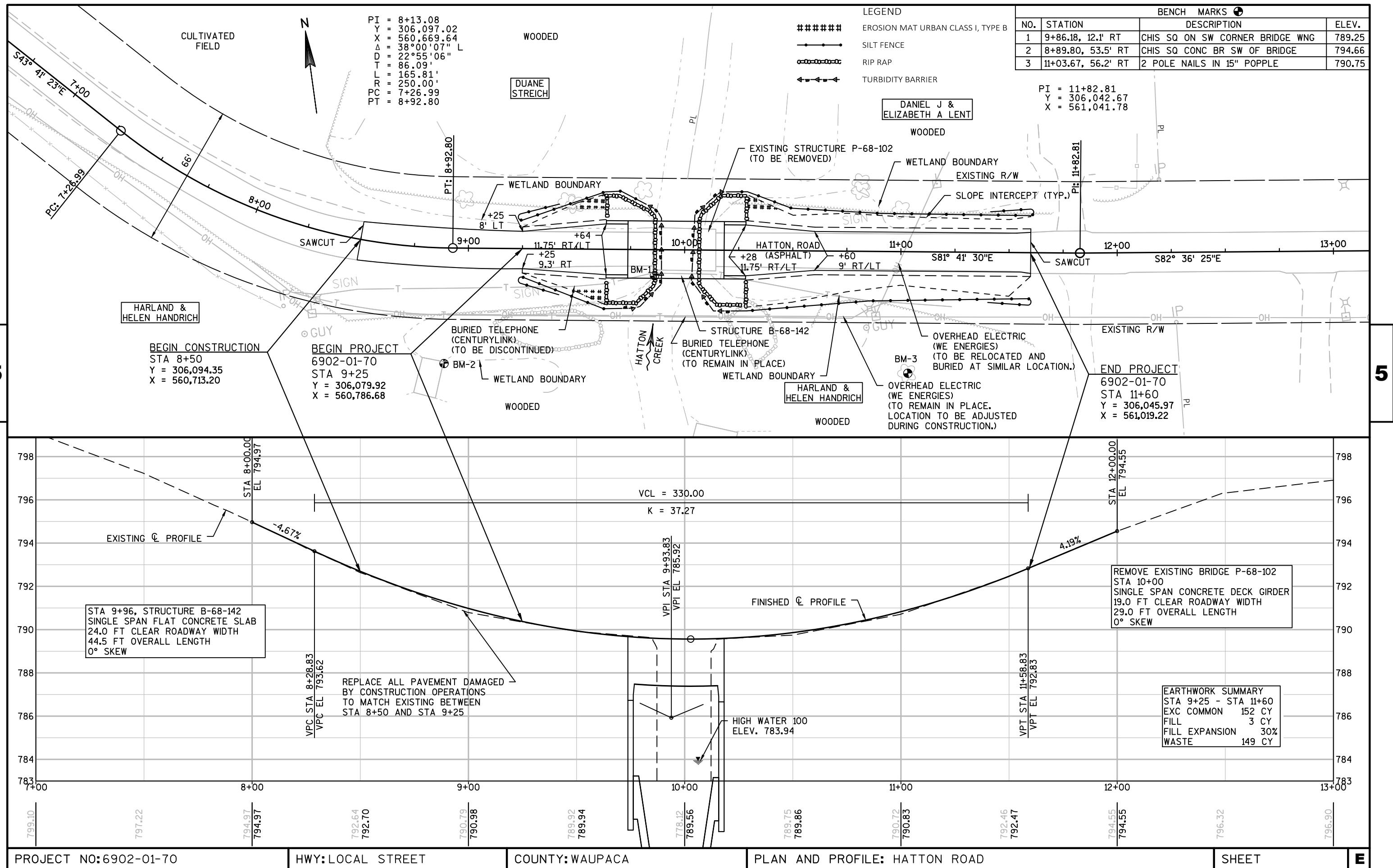
(1) - ADDITIONAL QUANTITIES LISTED ELSEWHERE

SIGNING ITEMS								
STATION	LOCATION	SIGN CODE	SIZE	634.0612	637.2230	638.2602	638.3000	COMMENTS
				WOOD POSTS EACH	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
9+25	RT	-	-	-	-	-	-	WEIGHT LIMIT POSTING (REMOVED BY TOWN)
9+64	RT	W5-52R	12"x36"	1	3	-	-	OBJECT MARKER
9+85	RT	-	-	-	-	1	1	EXISTING OBJECT MARKER
9+64	LT	W5-52L	12"x36"	1	3	-	-	OBJECT MARKER
9+85	LT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+28	RT	W5-52L	12"x36"	1	3	-	-	OBJECT MARKER
10+15	RT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+28	LT	W5-52R	12"x36"	1	3	-	-	OBJECT MARKER
10+15	LT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+75	LT	-	-	-	-	-	-	WEIGHT LIMIT POSTING (REMOVED BY TOWN)
TOTALS:				4	12	4	4	

CONSTRUCTION STAKING				
STATION - STATION	650.4500	650.5000	650.9920	650.9910
	CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING SLOPE STAKES LF	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL 6902-01-70 LS
9+25 - 9+64	39	39	39	---
10+28 - 11+60	132	132	132	---
6902-01-70	---	---	---	1
TOTALS:	171	171	171	1

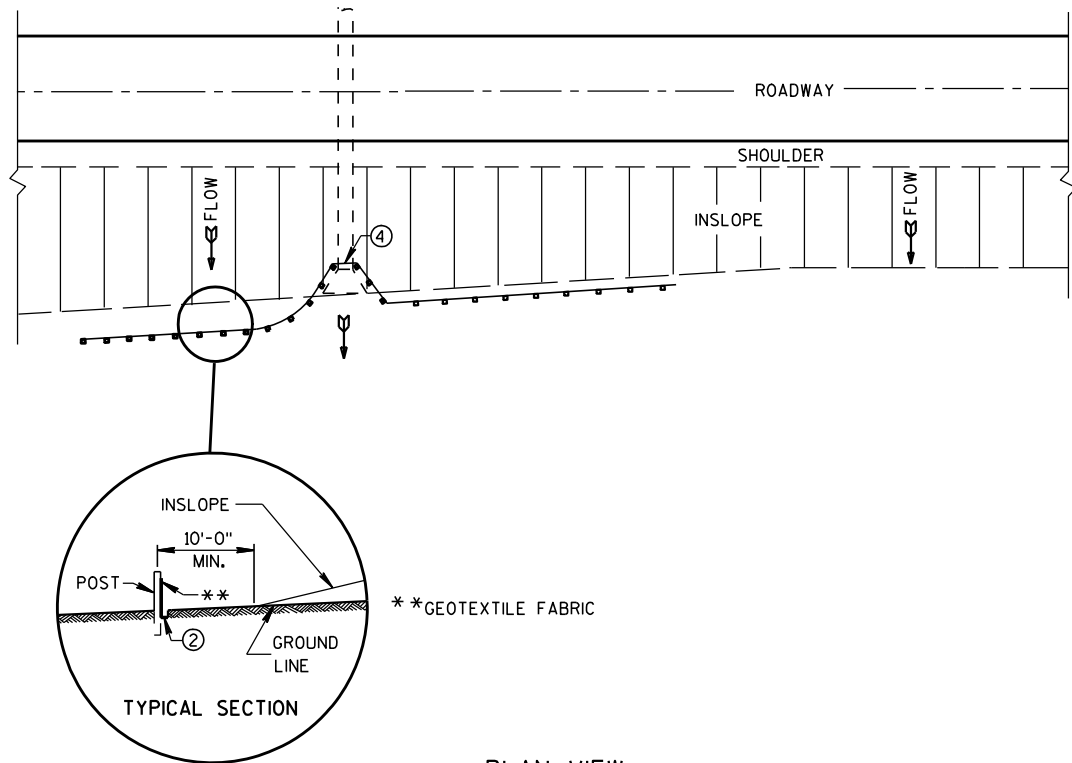
SAWING PAVEMENT ITEMS

690.0150	
SAWING ASPHALT	
STATION	LF
8+50	18
11+60	19
TOTAL:	37

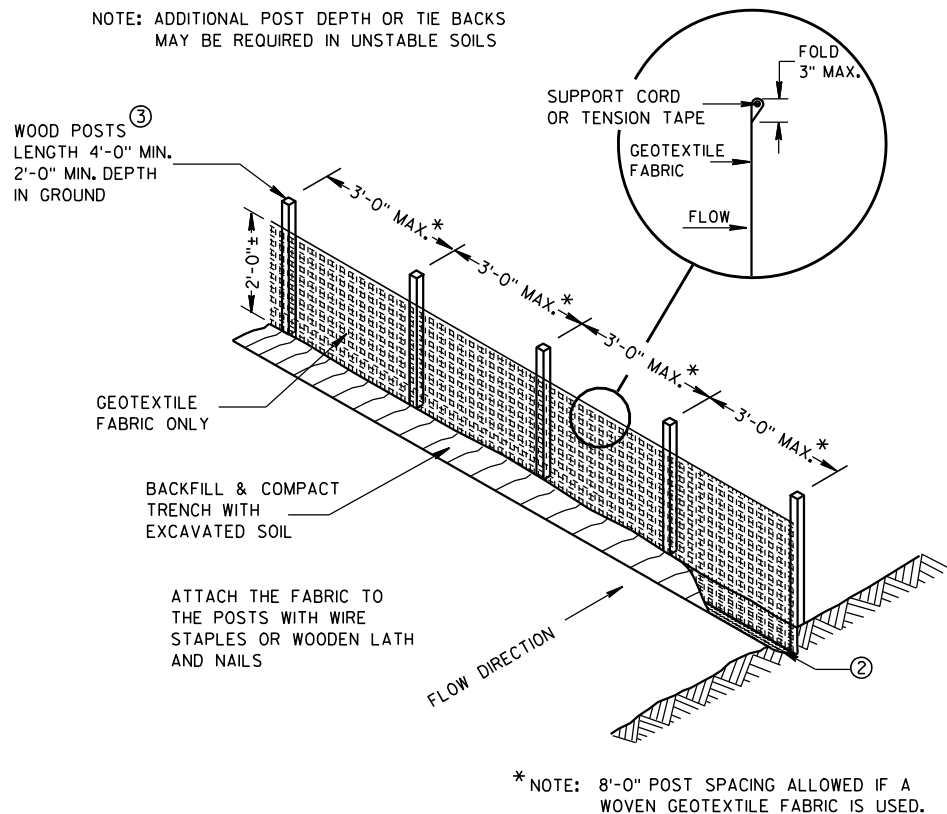


Standard Detail Drawing List

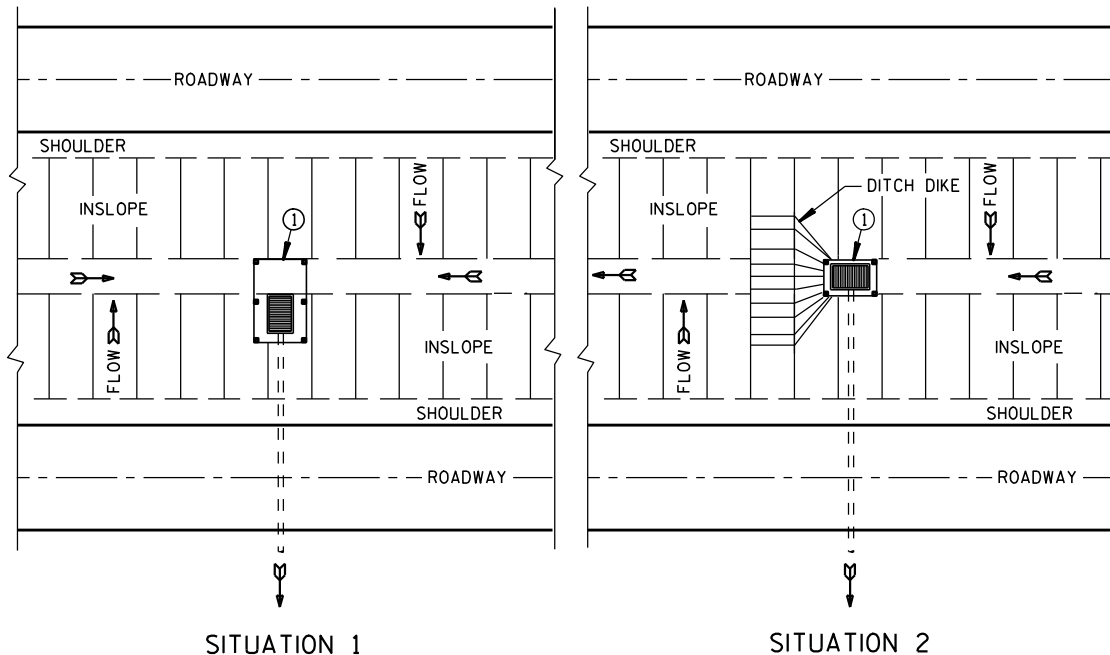
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-08	SIGNING & MARKING FOR TWO LANE BRIDGES
15D38-01A	TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS
15D38-01B	ATTACHMENT OF SIGNS TO POSTS



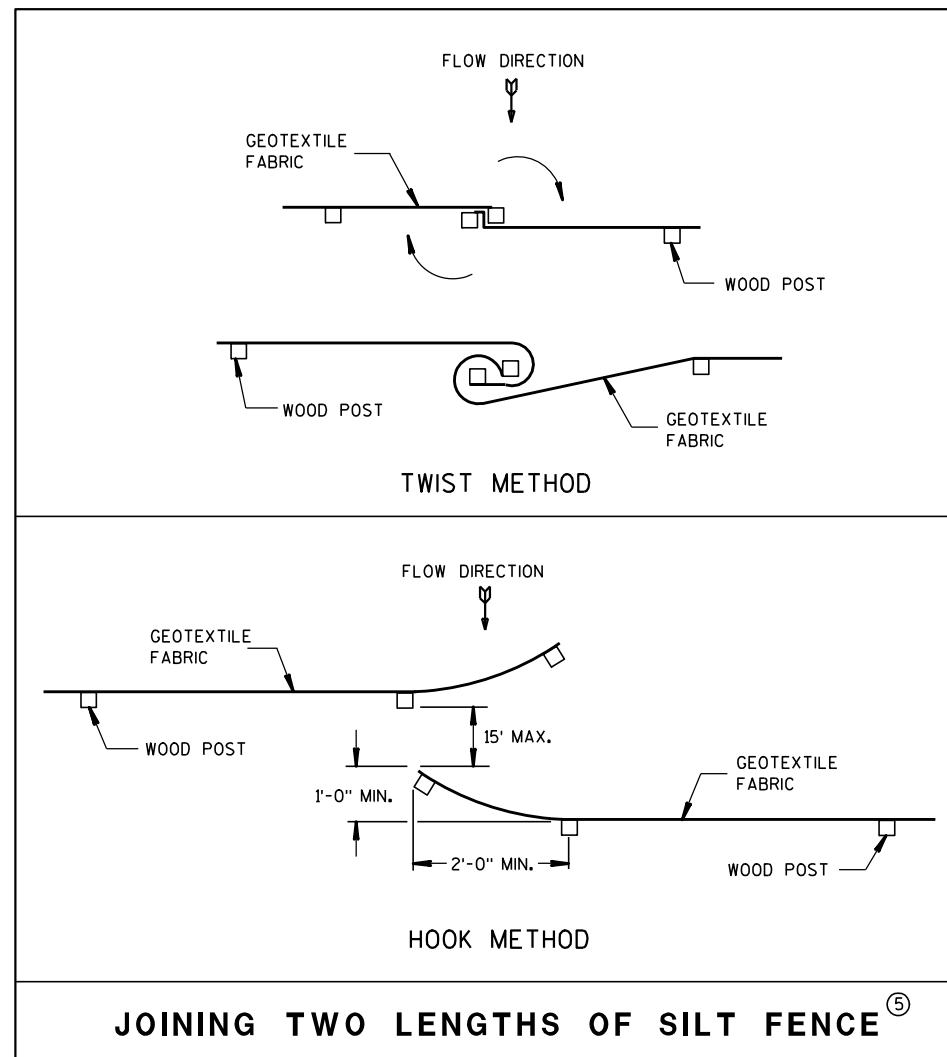
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

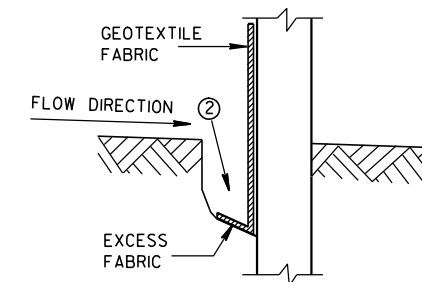


JOINING TWO LENGTHS OF SILT FENCE^⑤

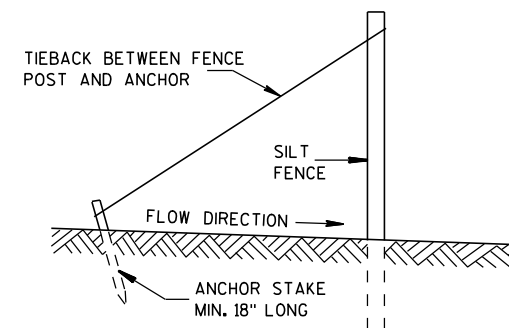
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

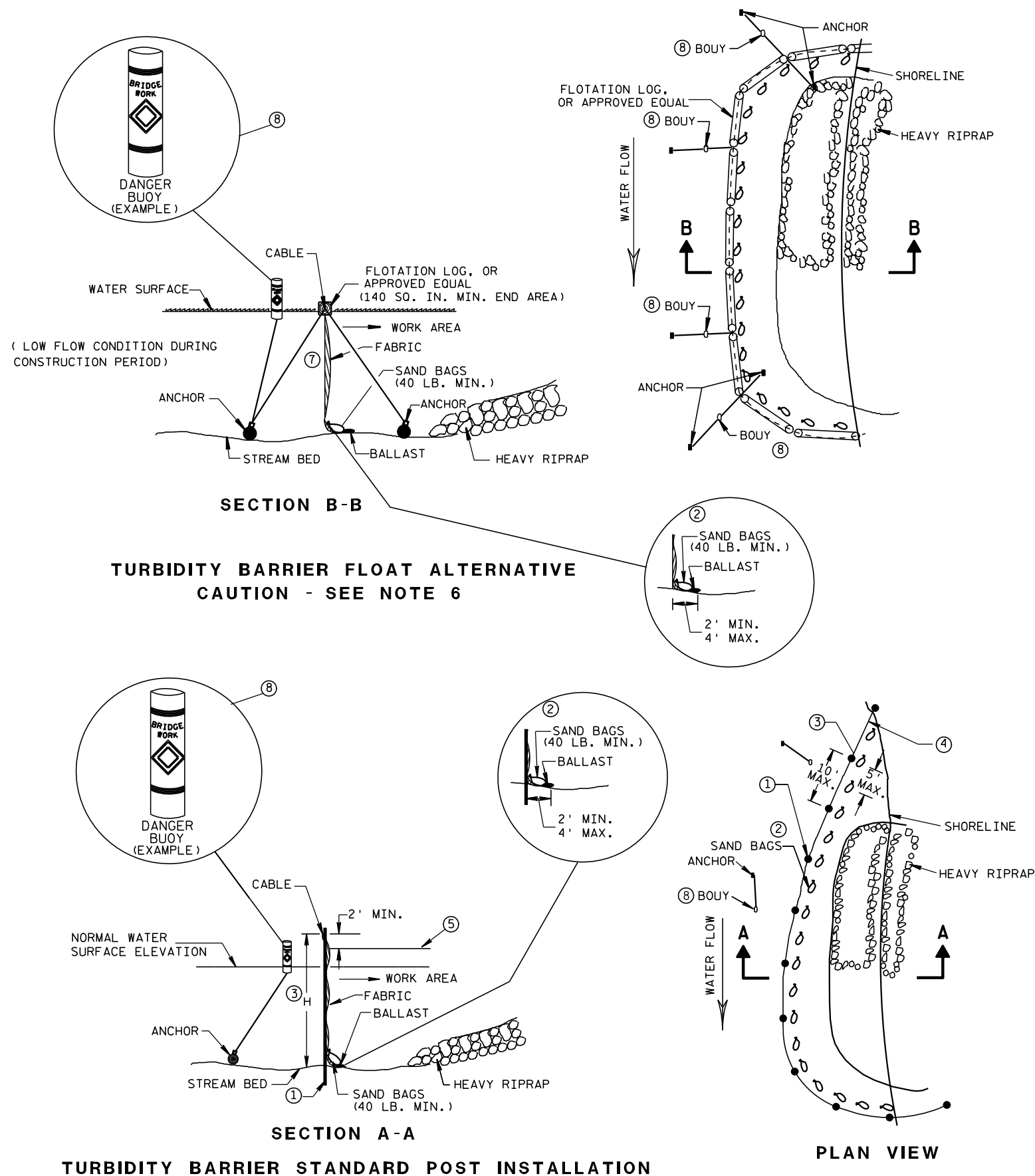


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

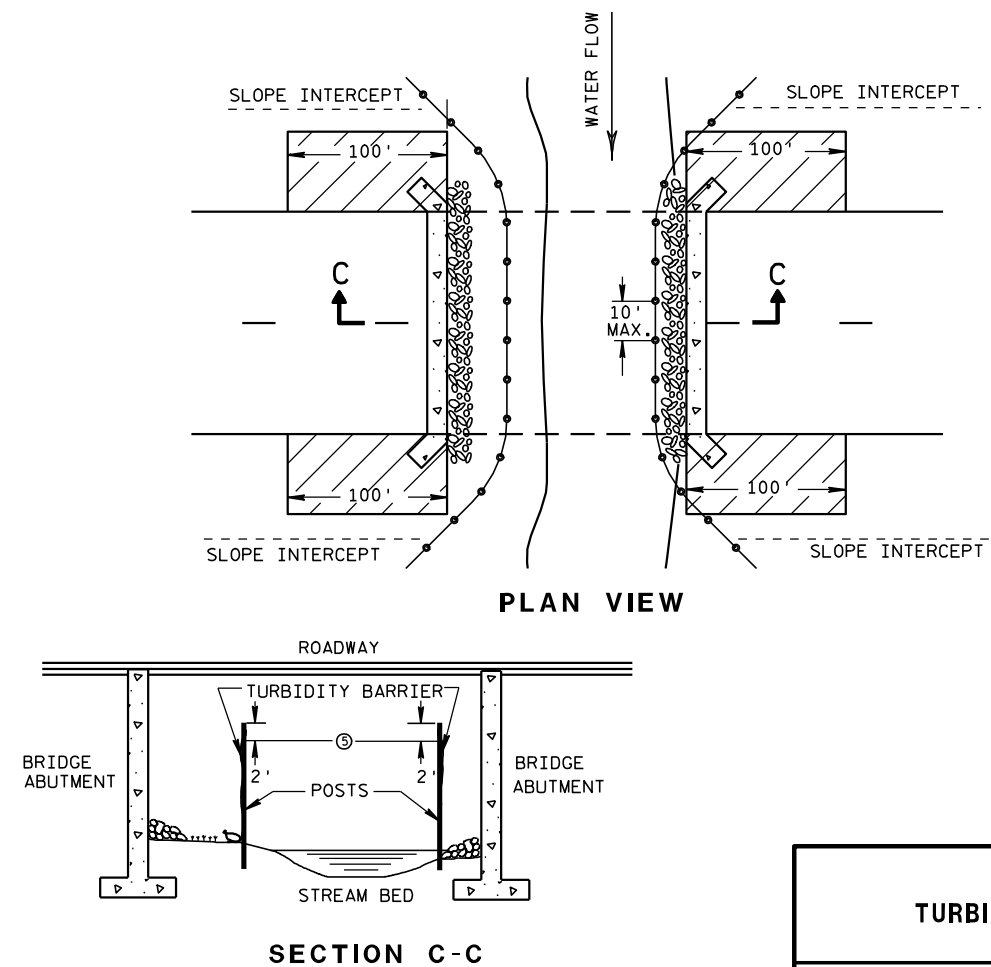


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

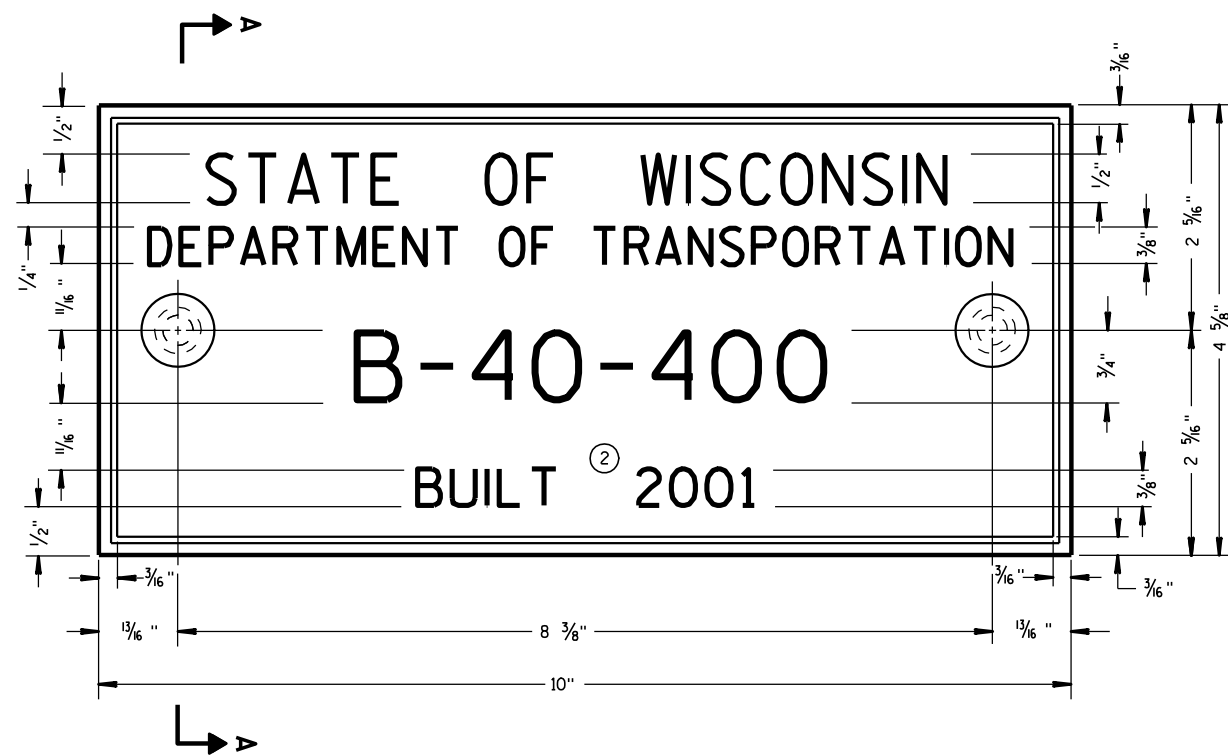
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

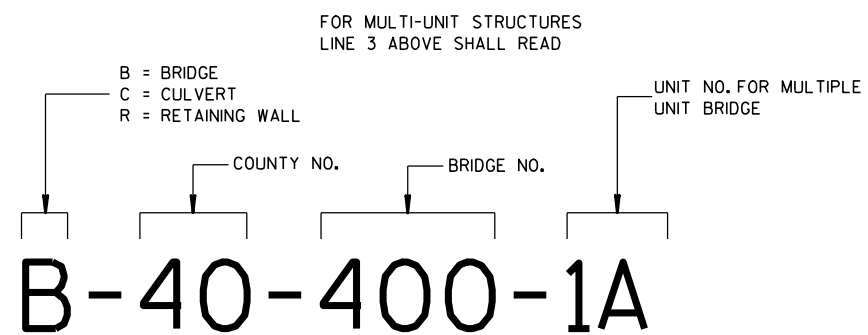
6/04/02
DATE

FWHA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



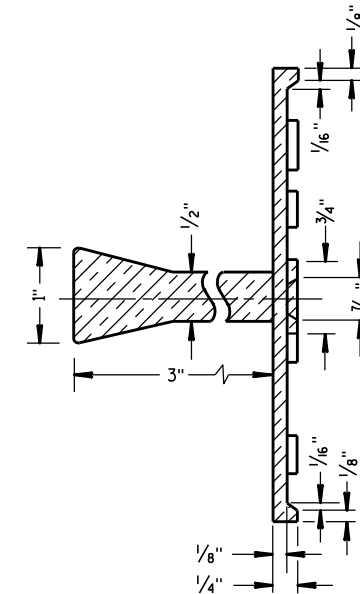
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

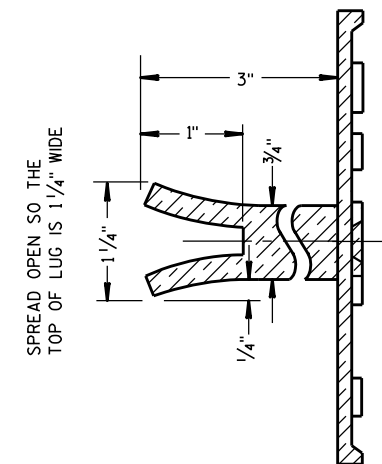
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

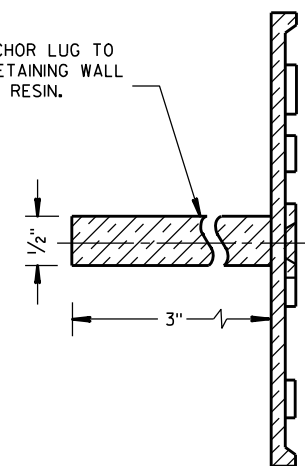


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

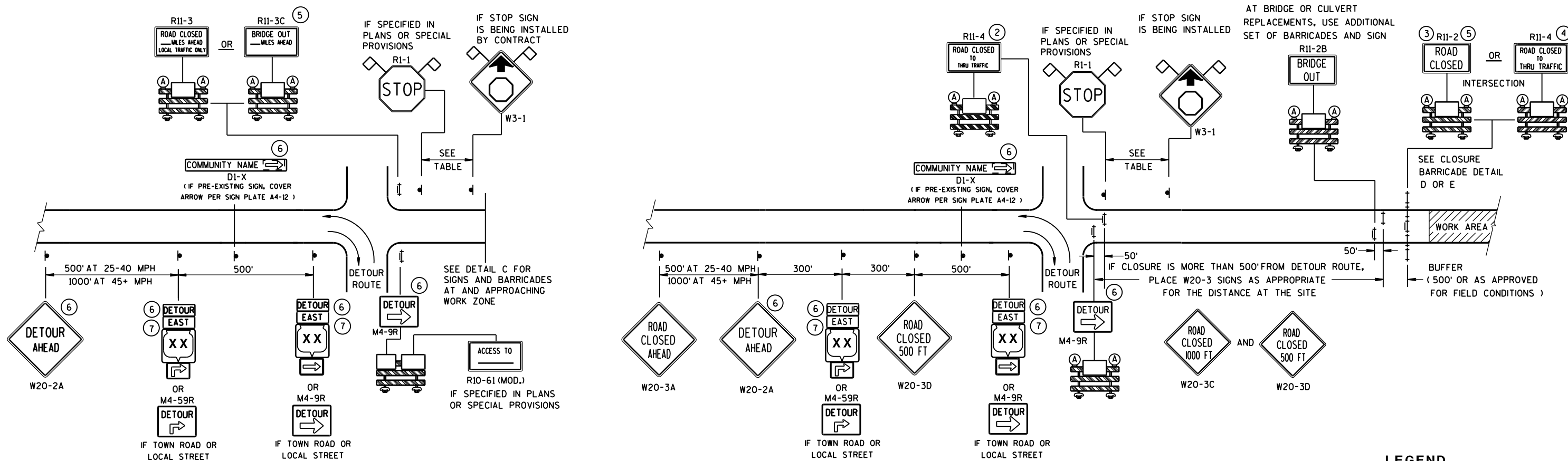
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

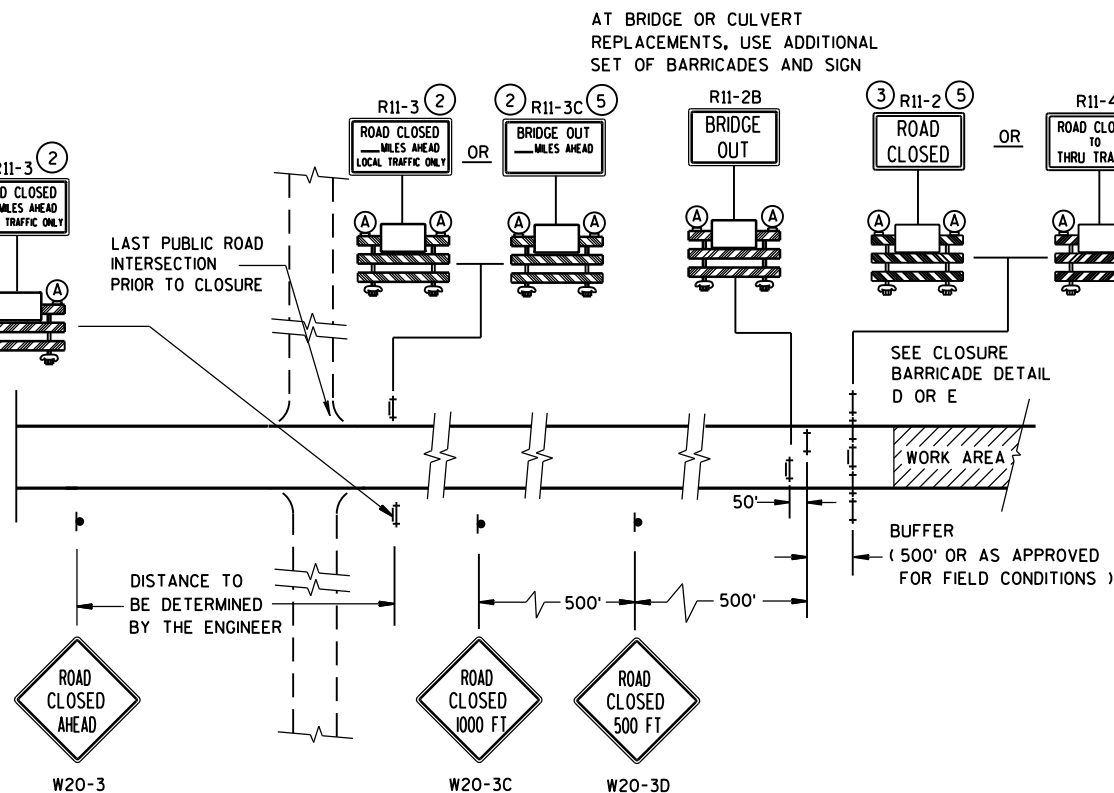
3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

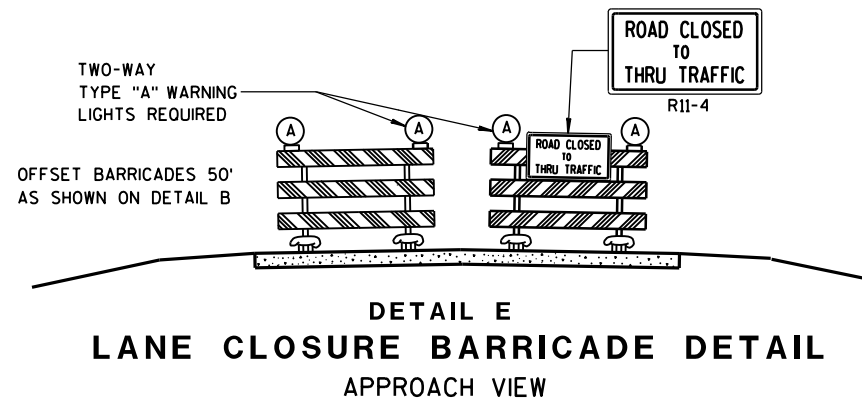
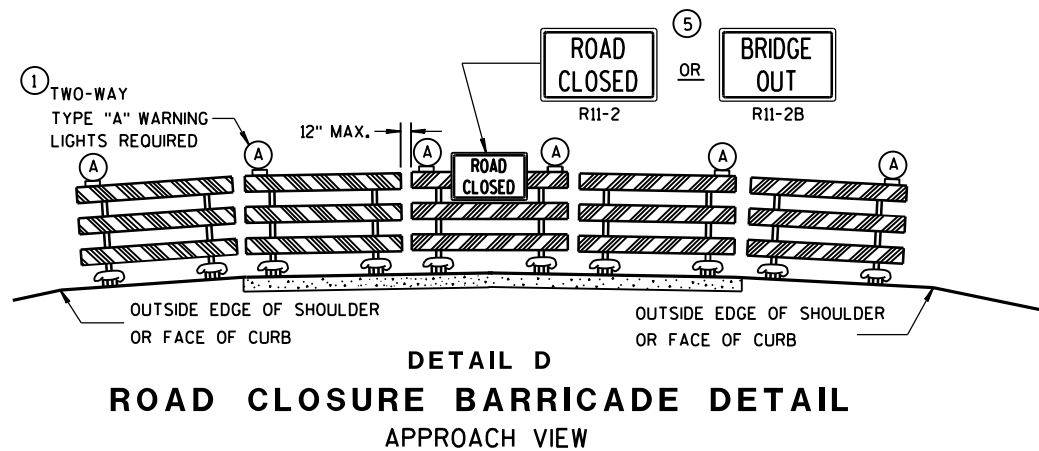


DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR



SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

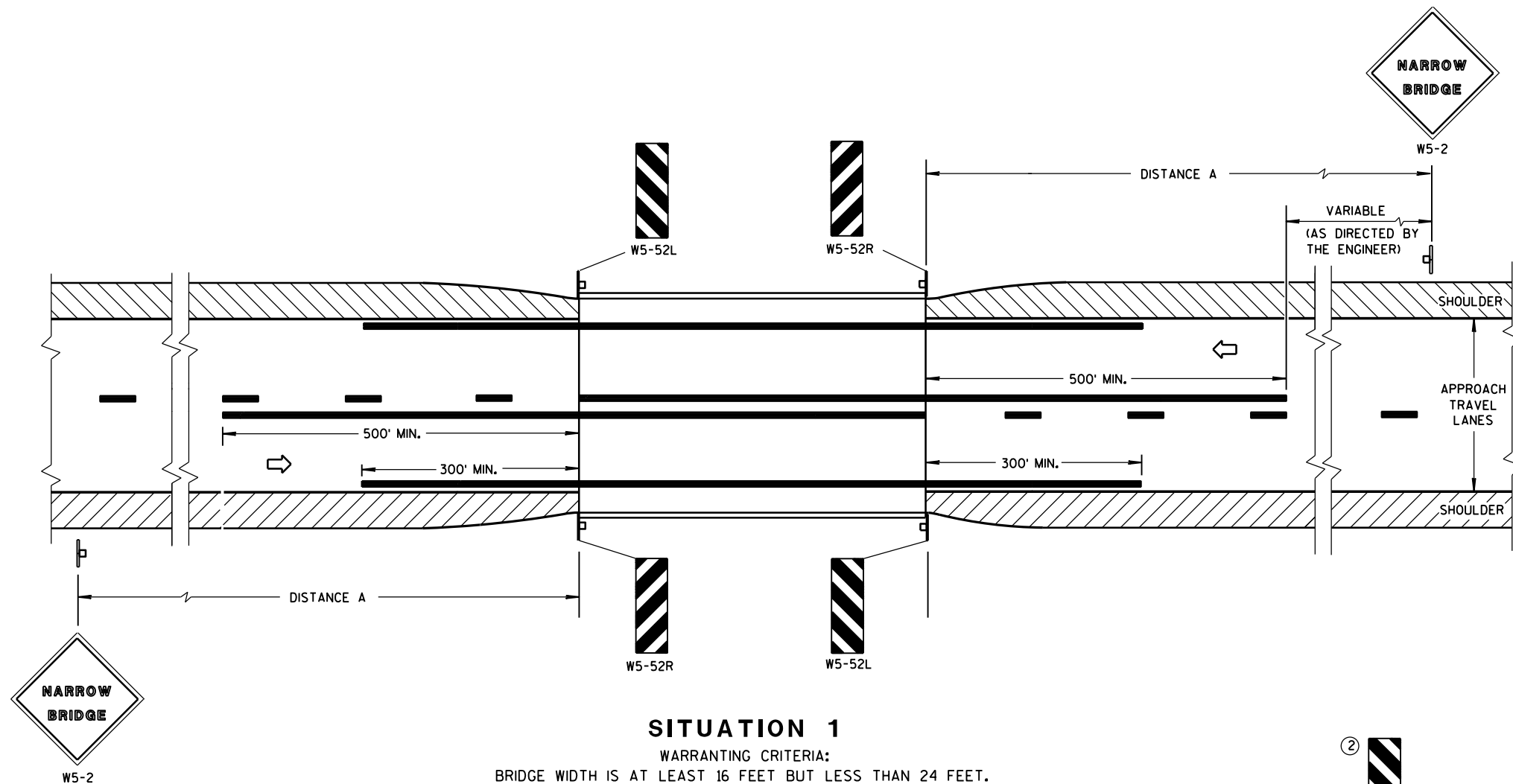
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



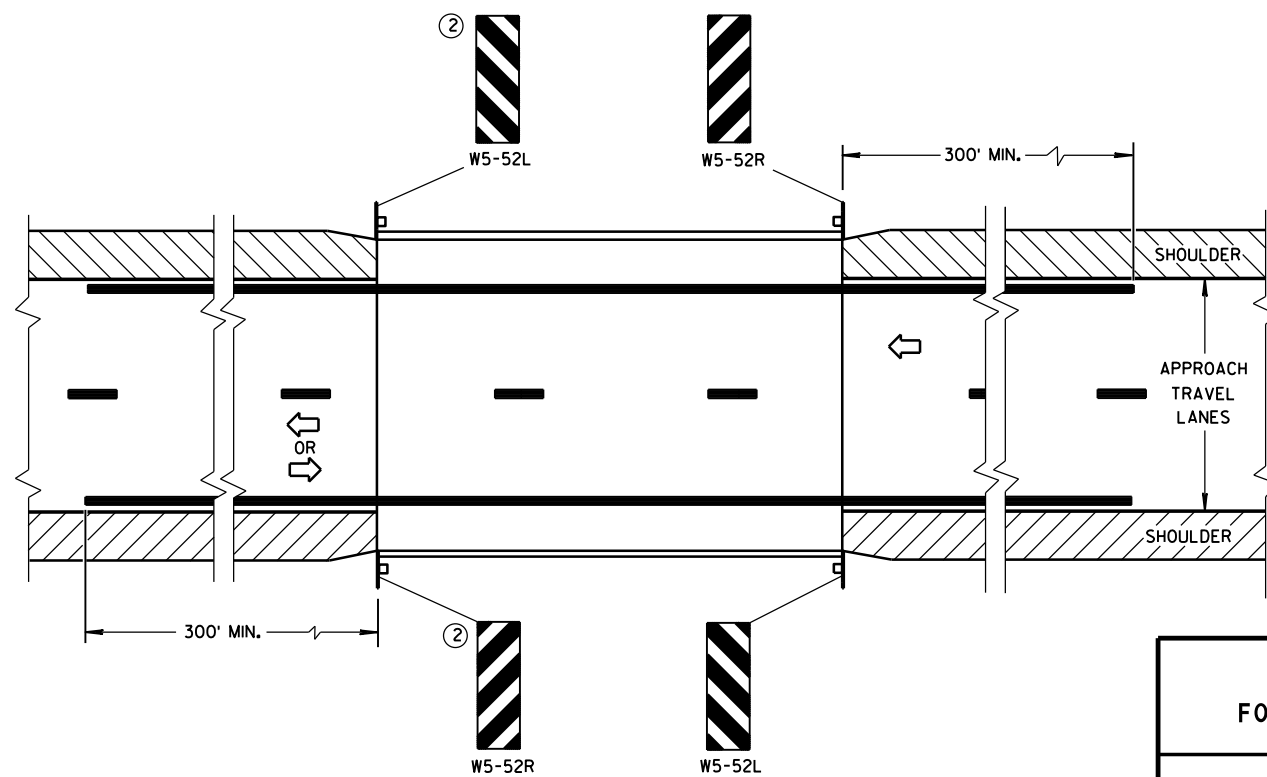
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

- ① LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ② OMIT ON ONE-WAY TRAVELLED WAYS.
- ③ EDGE OF W5-52 SIGN SHALL BE PLACED IN LINE WITH FACE OF CURB OR PARAPET.

SIGNING & MARKING
FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

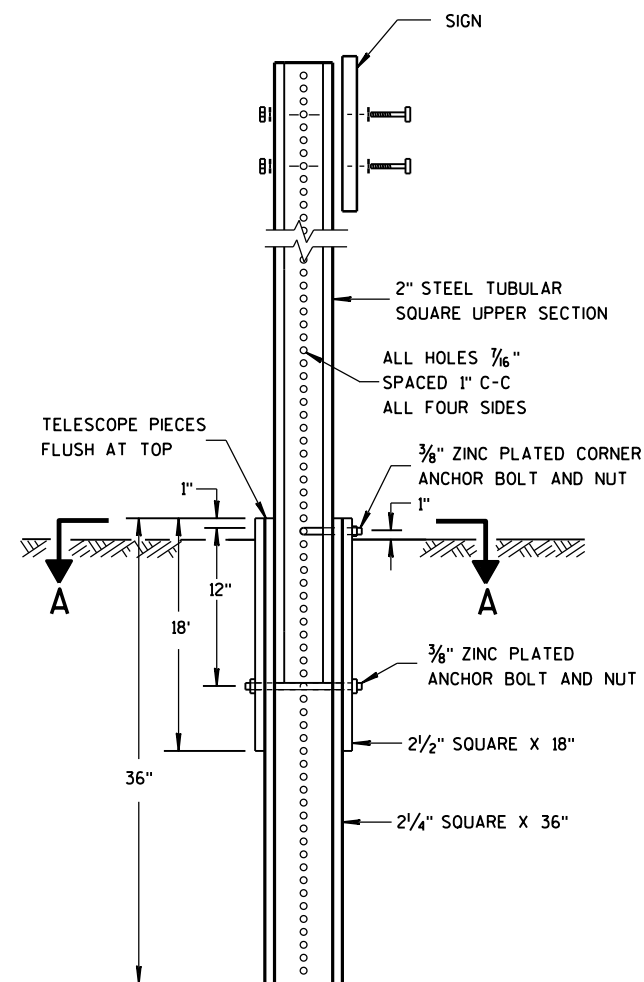
4-18-16

DATE

/S/ Matthew R. Rauch

STATE SIGNING AND MARKING ENGINEER

FHWA

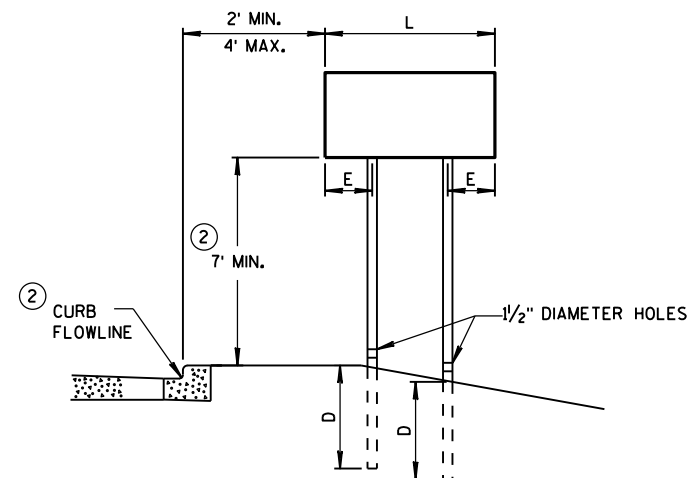
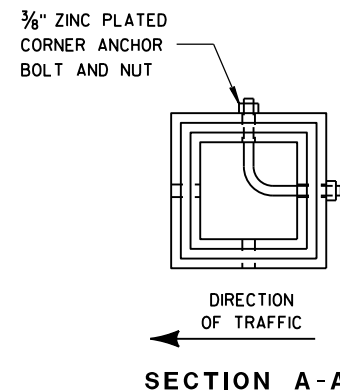


DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).
SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

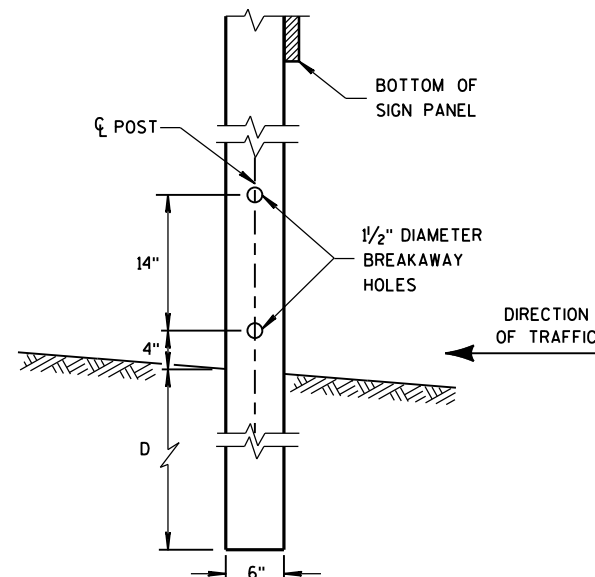


URBAN AREA

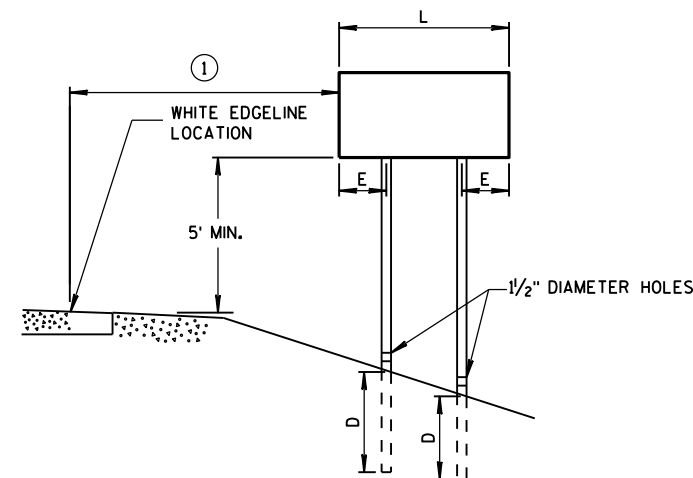
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4"x6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

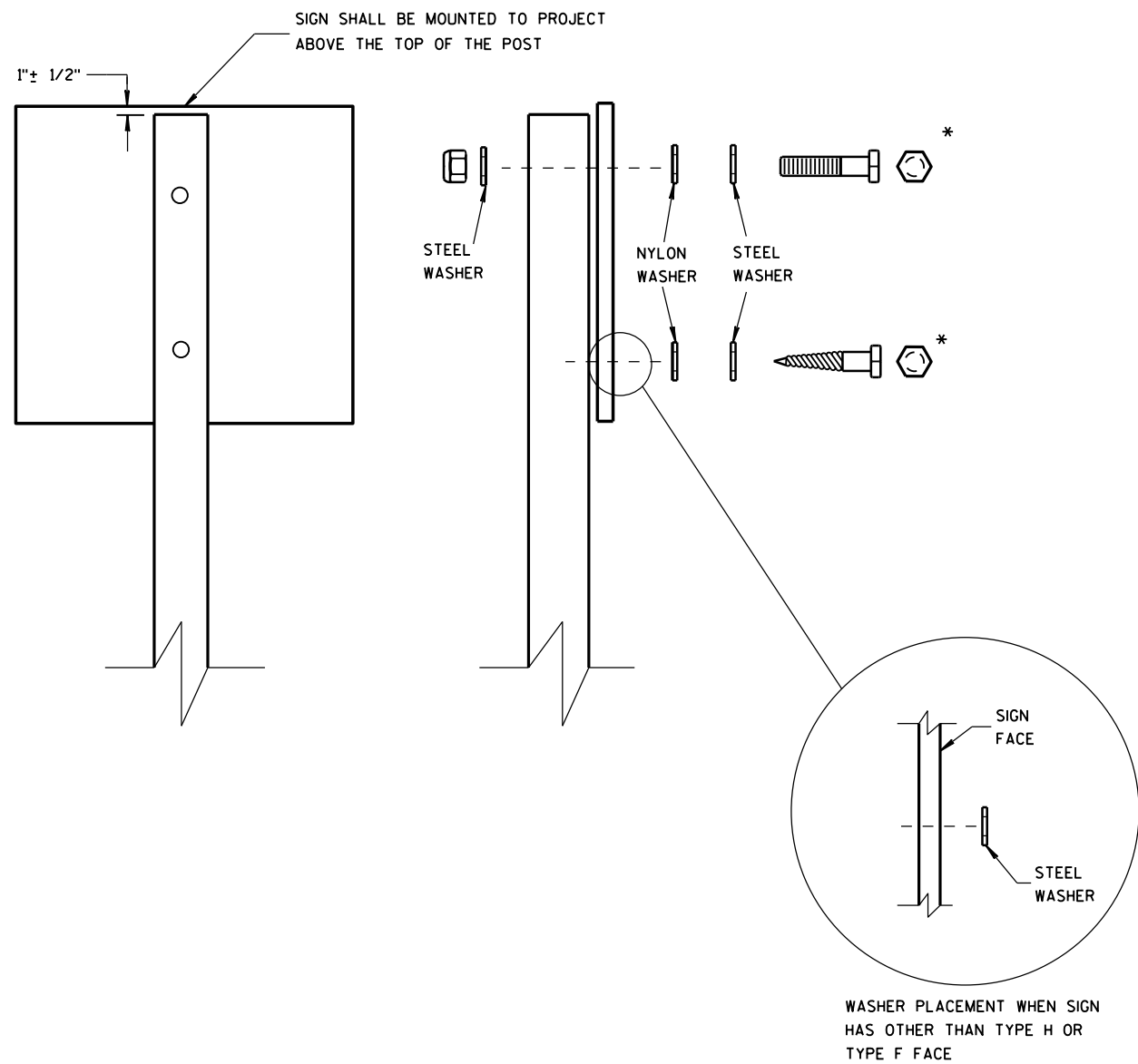
SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
FIXED MESSAGE SIGNS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
 - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

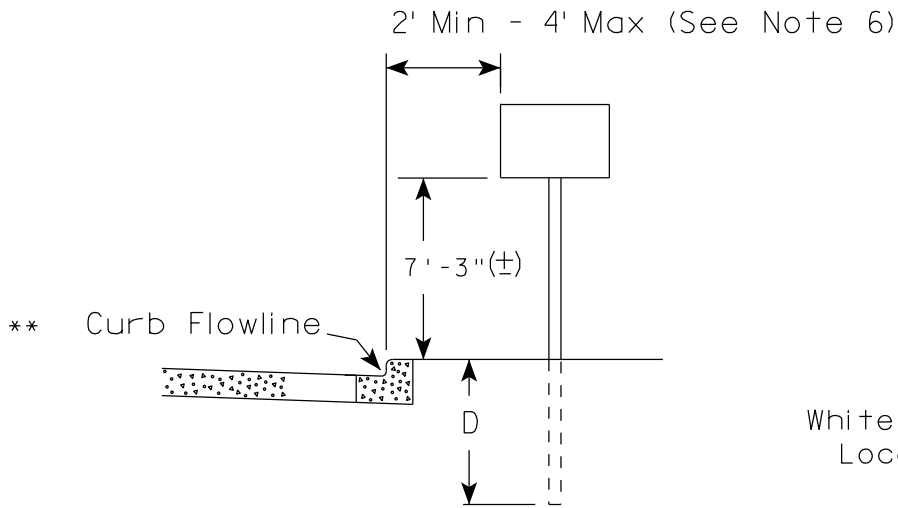
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

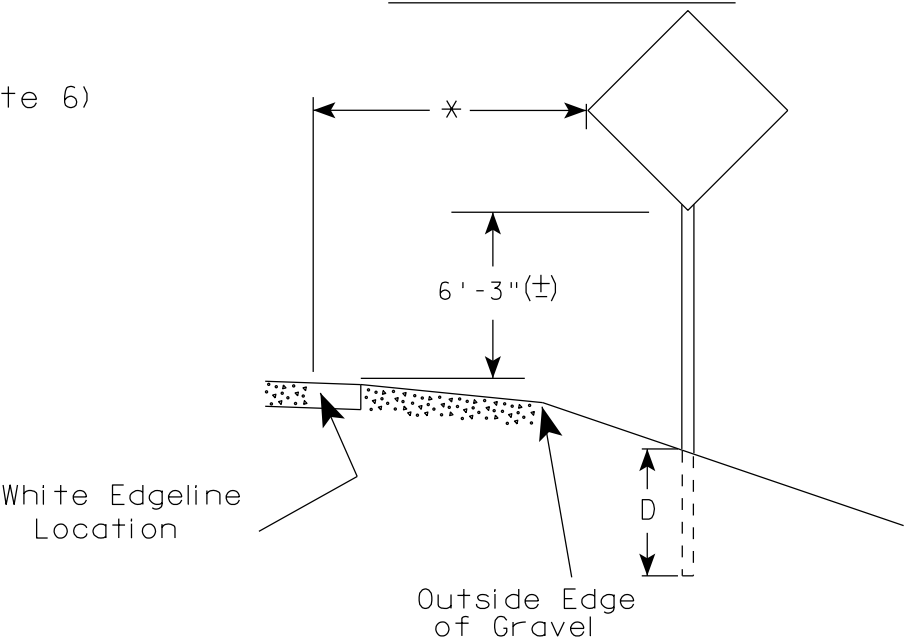
* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Feb. 2015 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

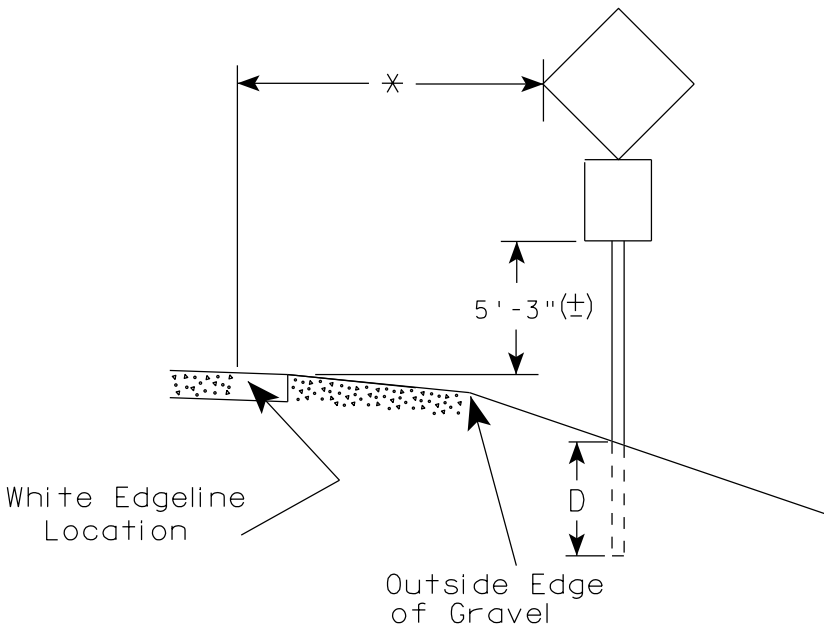
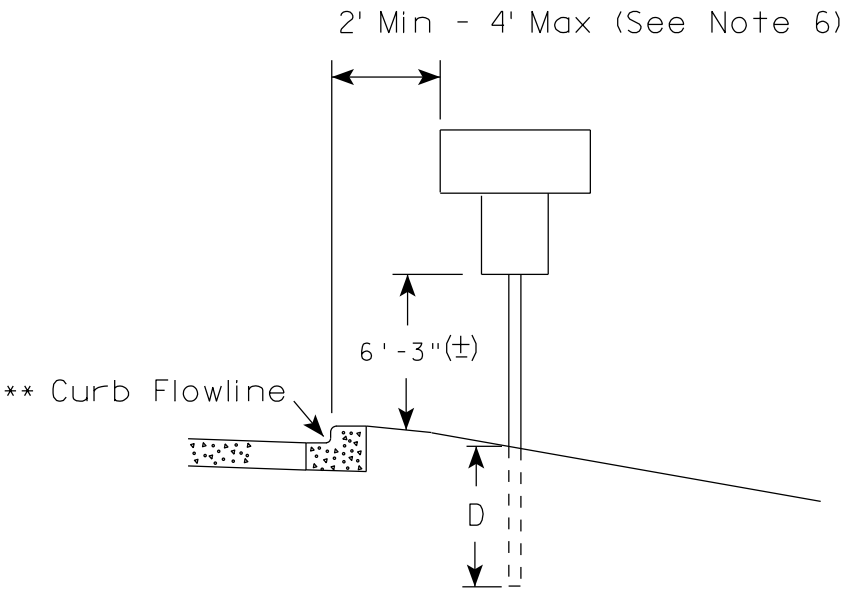
URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on barrier wall, see A4-10 sign plate.
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. The (±) tolerance for mounting height is 3 inches.
 8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

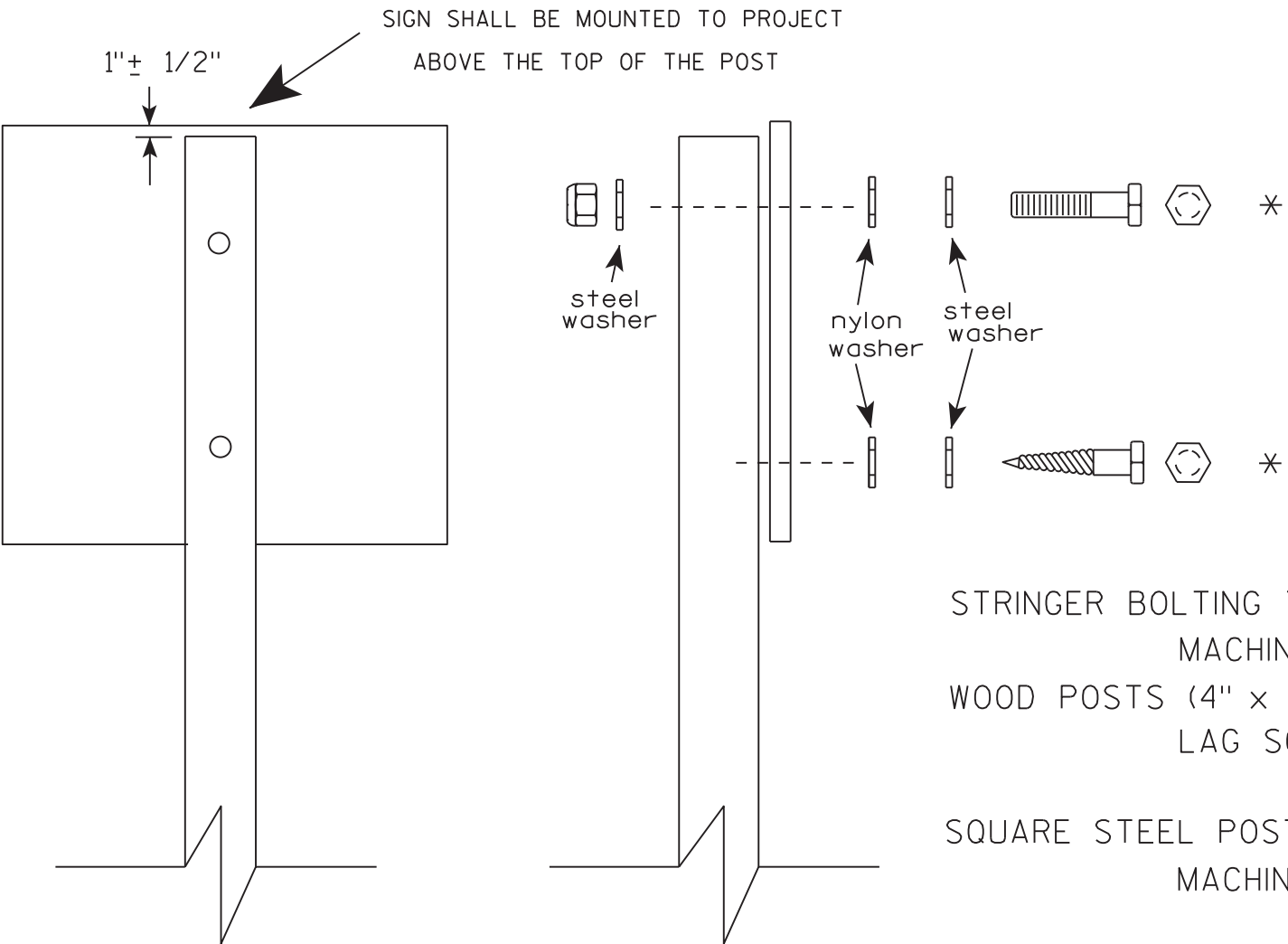
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

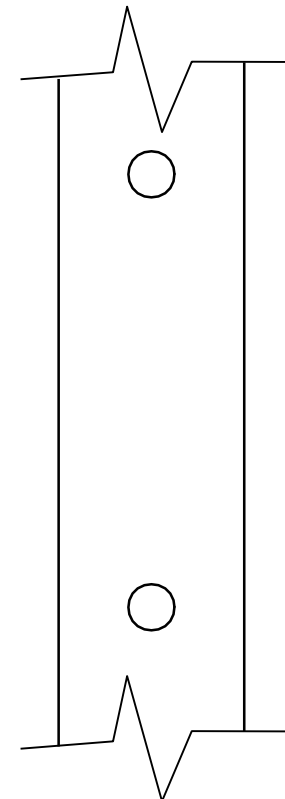
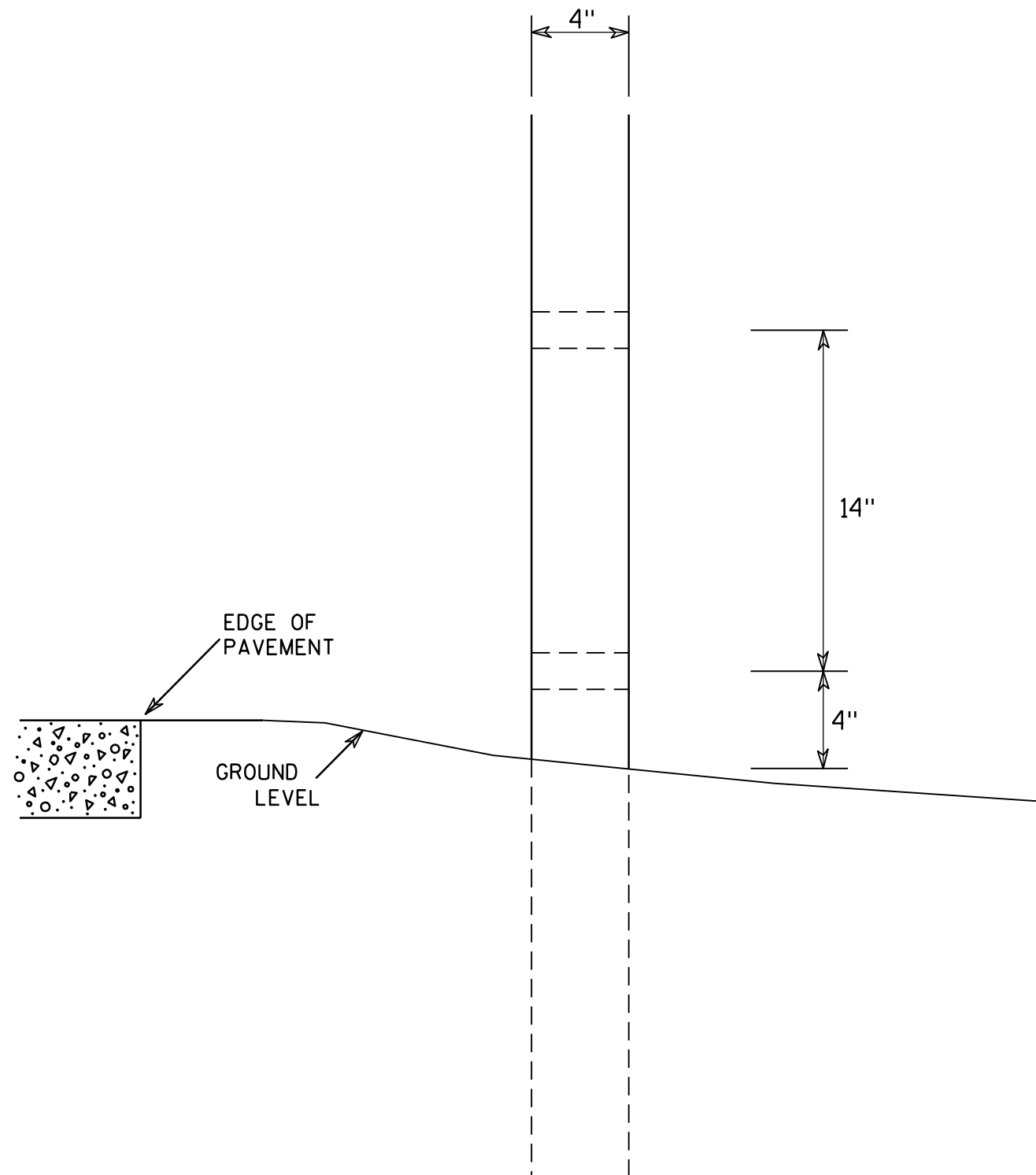
- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

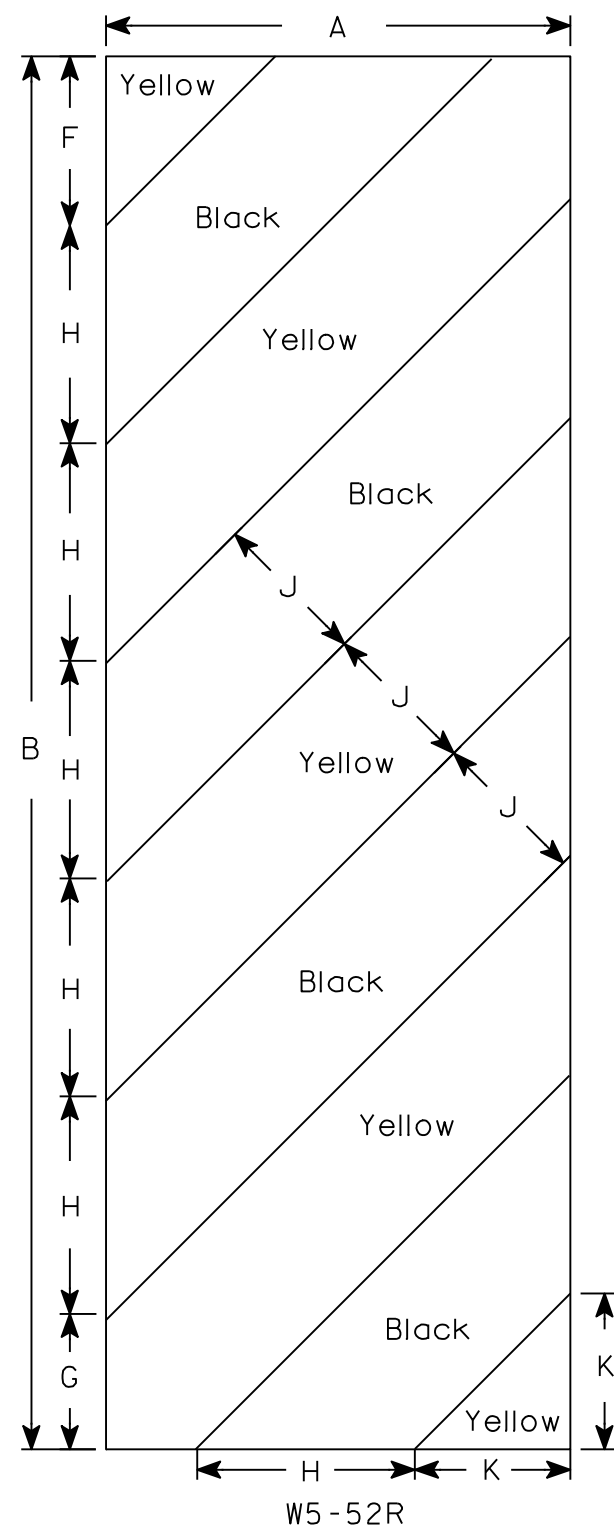
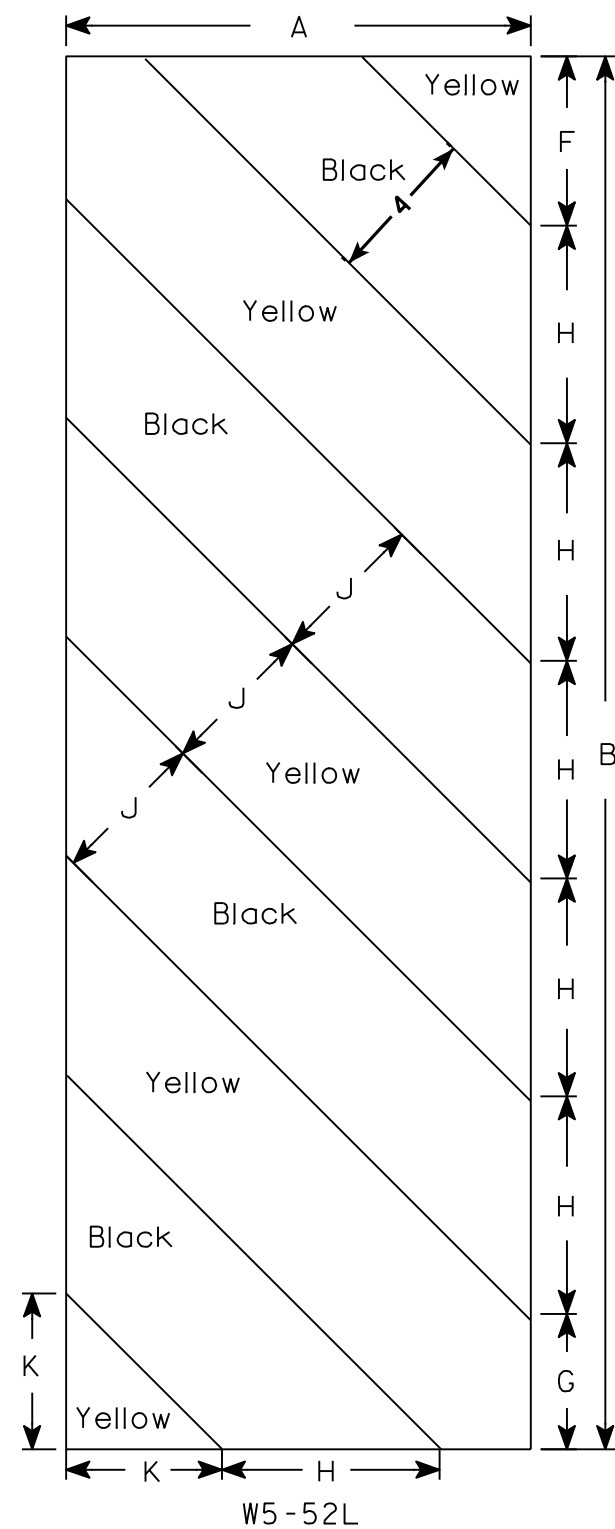
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

BENCHMARKS		NAVD 88	
NO.	STA./OFFSET	DESCRIPTION	ELEV.
1	9+86.18, 12.1' RT	CHIS SO ON SW CORNER BRIDGE WING	789.25
2	8+89.80, 53.5' RT	CHIS SO CONC BR SW OF BRIDGE	794.66
3	11+03.67, 56.2' RT	2 POLE NAILS IN 15" POPPLE	790.75

<u>LIVE LOAD:</u>	<u>TRAFFIC DATA:</u>
DESIGN LOADING : HL-93	A.A.D.T. (2018) = 190
INVENTORY RATING FACTOR : 1.05	A.A.D.T. (2038) = 260
OPERATIONAL RATING FACTOR : 1.36	R.D.S. = 30 MPH
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS.	
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.	

CONCRETE MASONRY, SLAB	_____	$f'_c = 4,000$ P.S.I.
ALL OTHER	_____	$f'_c = 3,500$ P.S.I.
HIGH-STRENGTH BAR STEEL	_____	
REINFORCEMENT, GRADE 60	_____	$f_y = 60,000$ P.S.I.

ABUTMENTS TO BE SUPPORTED ON PILING CIP CONCRETE
10 3/4" X 0.365-INCH DRIVEN TO A REQUIRED DRIVING
RESISTANCE OF 140 TONS * PER PILE AS DETERMINED BY
THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE
LENGTHS ARE 90'-0" AT THE WEST ABUTMENT AND 100'-0"
AT THE EAST ABUTMENT.

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

<u>100 YEAR FREQUENCY</u>	
DRAINAGE AREA _____	23.1 SQ. MI.
Q_{100} _____	550 C.F.S.
VELOCITY _____	3.7 FT./SEC.
WATERWAY AREA _____	149 SQ. FT.
SCOUR CRITICAL CODE _____	8
HIGH WATER 100 ELEVATION _____	783.94
Q_2 ELEVATION (200 C.F.S.) _____	782.42
Q_2 VELOCITY _____	1.9 FT./SEC.
<u>ROADWAY OVERFLOW DESIGN FREQUENCY</u>	
OVERTOPPING FREQUENCY _____	> 100 YEARS

CONSULTANT DESIGN CONTACT:
JOSHUA SWENO
(608) 355-8852

BRIDGE OFFICE CONTACT:
WILLIAM DREHER
(608) 266-8489

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
ACCEPTED William C. Decher SDR 08/28/17
CHIEF STRUCTURES DESIGN ENGINEER DATE

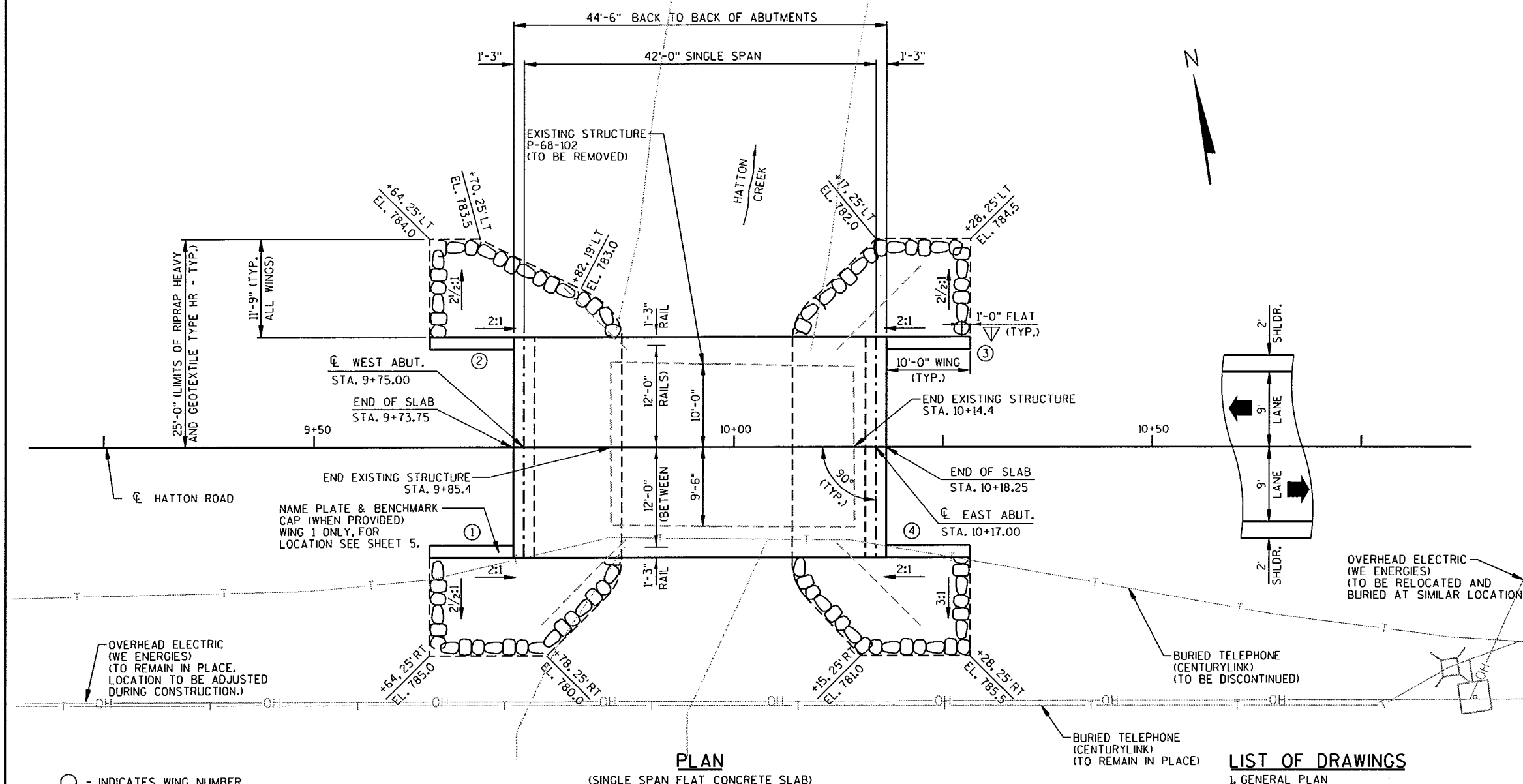
STRUCTURE	B-68-142
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HATTON ROAD OVER HATTON CREEK	
COUNTY WAUPACA	TOWN/CITY/VILLAGE LINDSEY

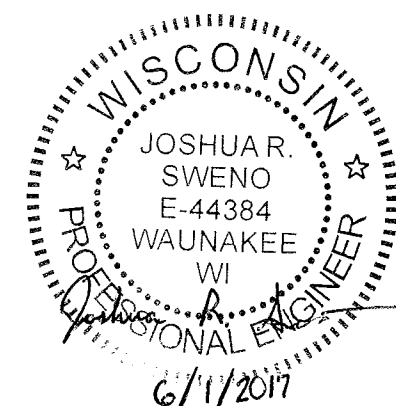
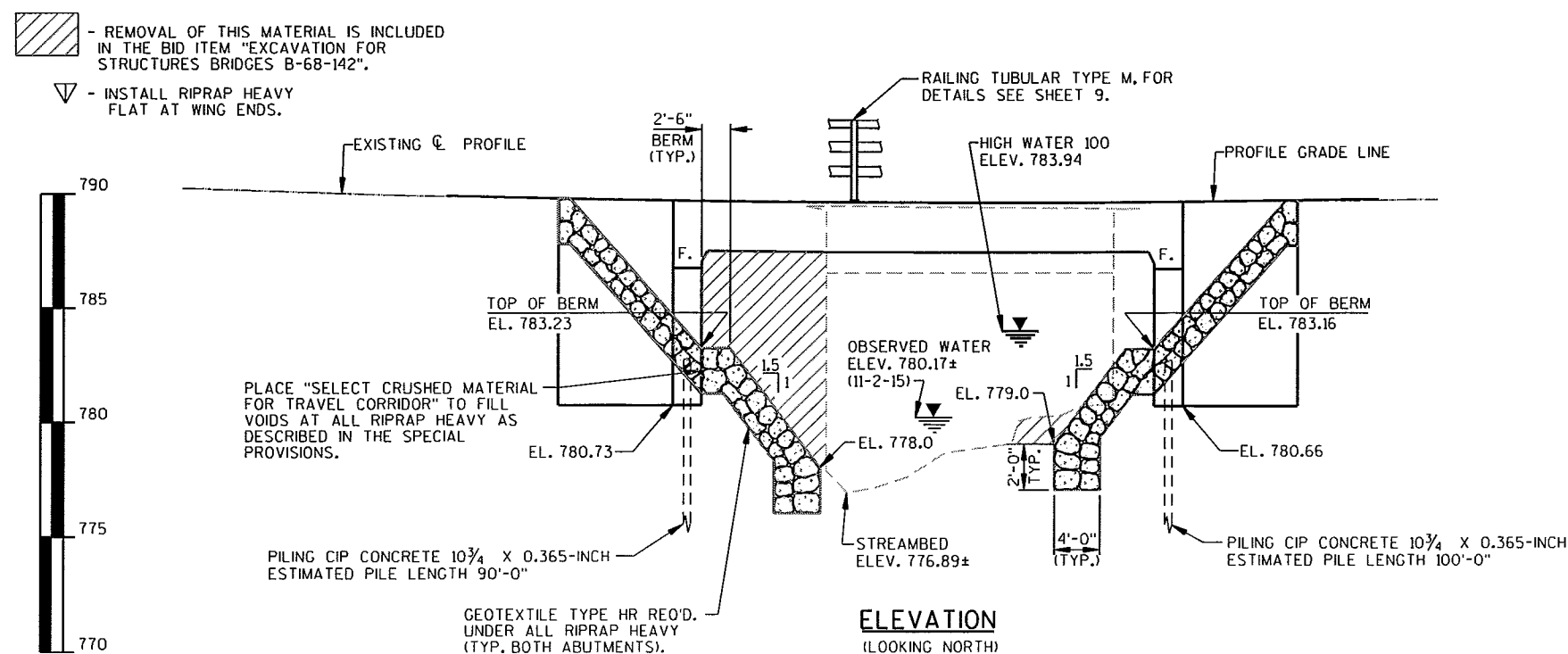
DESIGN SPEC.					
AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS					
DESIGNED BY	JRS	DESIGN CK'D	DHW	DRAWN BY	PLANS CK'D
				BJB	JRS

GENERAL PLAN		SHEET 1 OF 9
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FILE= 11522016_01.DGN



1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. RAILING TUBULAR TYPE M



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFY THE BAR SIZE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE LIMITS SHOWN ON SHEET 1 AND ON THE ABUTMENT SHEETS OR AS DIRECTED BY THE ENGINEER.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES" FOR THE ABUTMENTS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

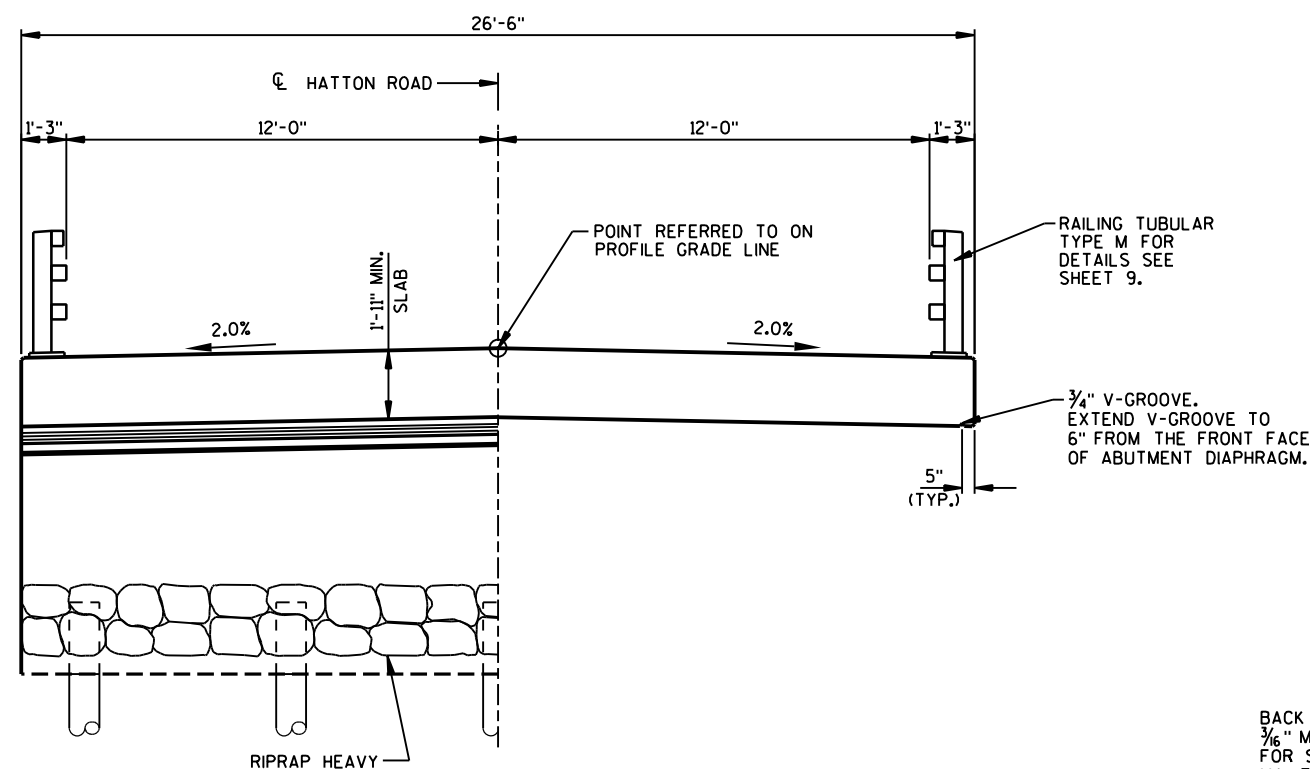
THIS STRUCTURE WILL REPLACE THE EXISTING STRUCTURE, P-68-102, A 29.0 FT. LONG, SINGLE SPAN CONCRETE DECK GIRDER ON FULL RETAINING CONCRETE ABUTMENTS WITH 19.0 FT. CLEAR ROAD WIDTH.

Ⓑ - BACKFILL PAY LIMITS, BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

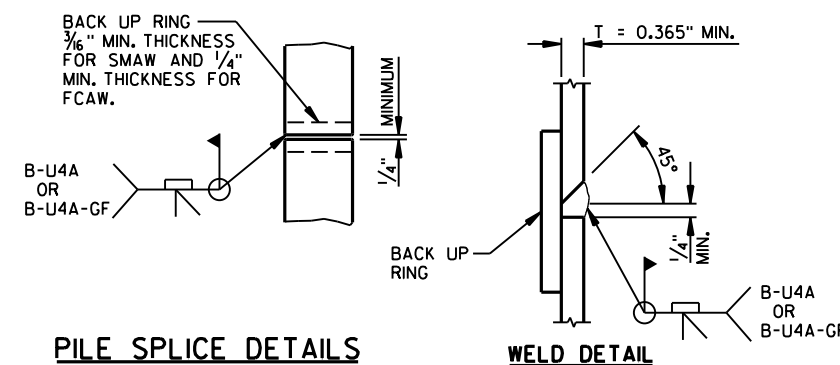
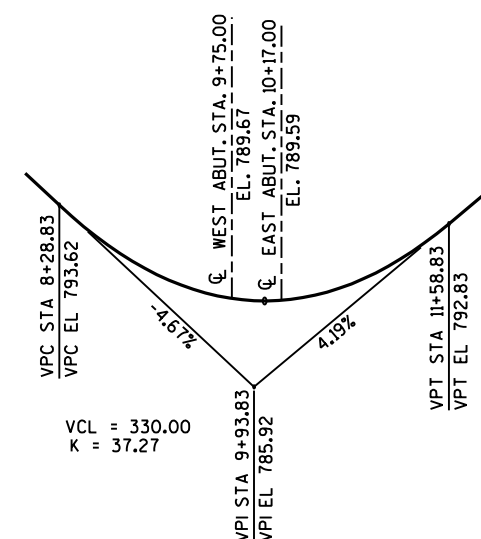
AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CAN NOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP AND EDGES OF SLAB, TO THE OUTSIDE 1'-0" OF THE UNDERSIDE OF SLAB, TO THE TOPS OF WINGS, AND TO THE EXPOSED FRONT FACES OF WINGS.

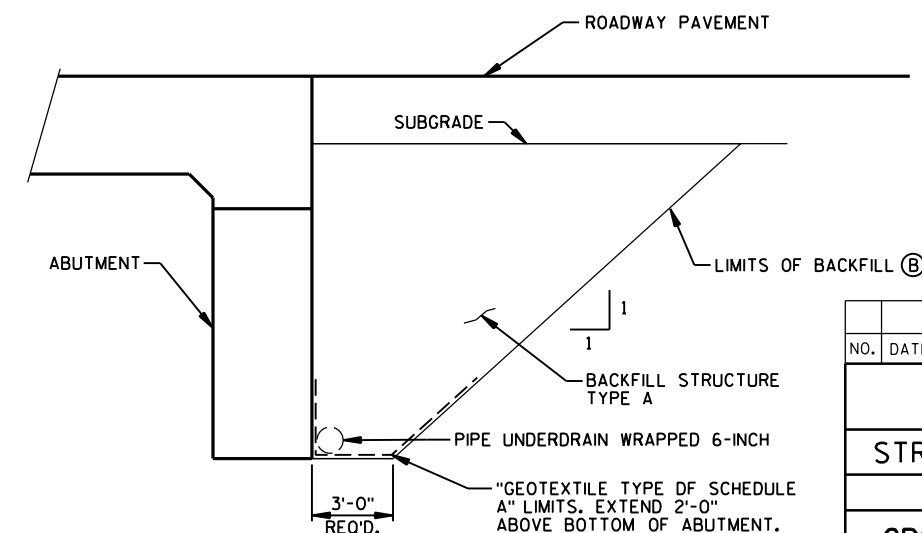
ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (2007 ADJUSTED). BENCHMARK REFERENCES AT THE PROJECT SITE WERE SET BY THE CONSULTANT USING GPS TECHNOLOGY.



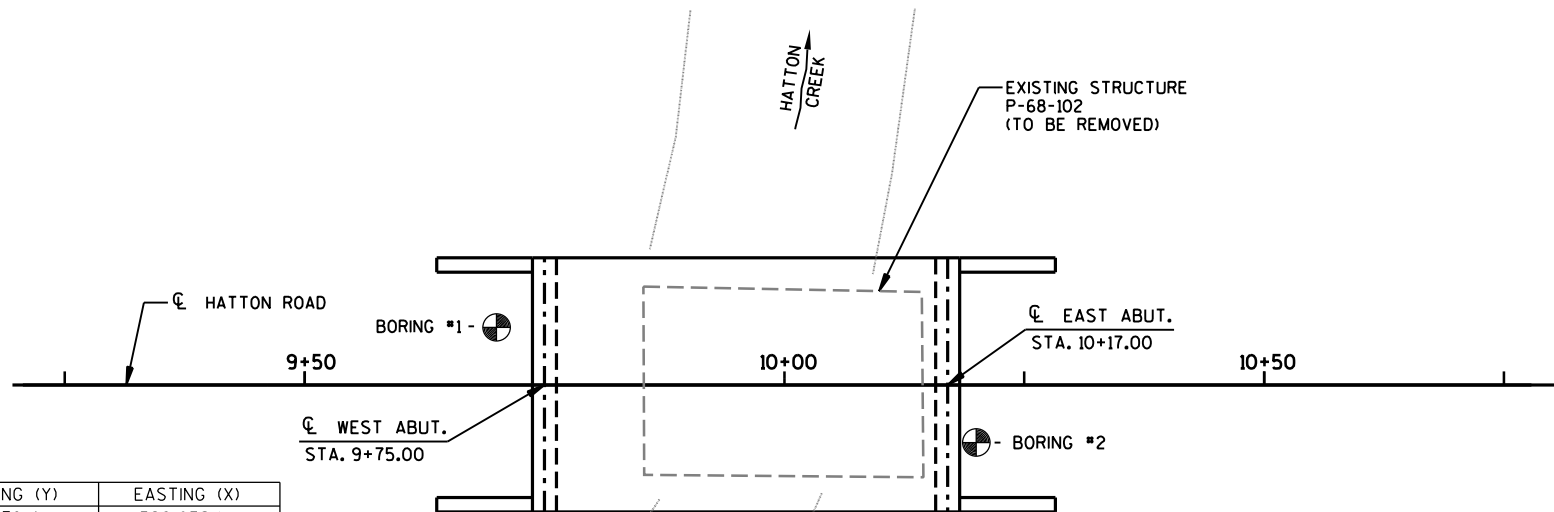
AT ABUTMENTS **IN SPAN**
CROSS SECTION THRU BRIDGE
(LOOKING EAST)

**PILE SPLICE DETAILS****WELD DETAIL****PROFILE GRADE LINE - HATTON ROAD****TOTAL ESTIMATED QUANTITIES**

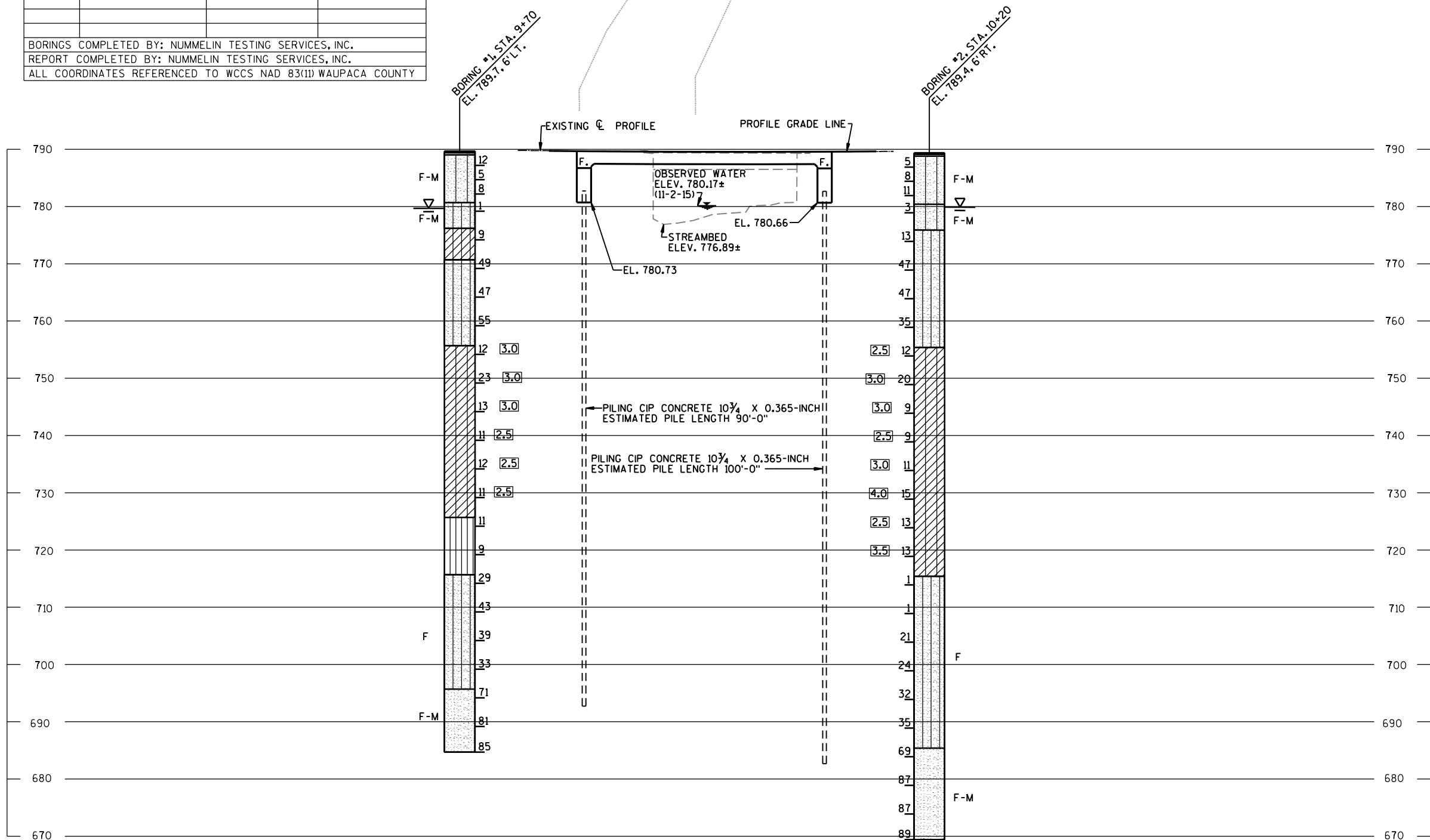
ITEM NUMBER	BID ITEM	UNIT	WEST ABUT.	EAST ABUT.	SUPER	TOTAL
203.0600.S.02	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00 STRUCTURE P-68-102	LS	-	-	-	1
206.1000.02	EXCAVATION FOR STRUCTURES BRIDGES B-68-142	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	185	185	-	370
502.0100	CONCRETE MASONRY BRIDGES	CY	32	32	88	152
502.3200	PROTECTIVE SURFACE TREATMENT	SY	15	15	160	190
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1620	1620	-	3240
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1450	1440	15160	18050
513.4061.01	RAILING TUBULAR TYPE M B-68-142	LF	-	-	134	134
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	-	16
550.2106	PIILING CIP CONCRETE 10 3/4 X 0.365-INCH	LF	450	500	-	950
606.0300	RIPRAP HEAVY	CY	70	65	-	135
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	90	90	-	180
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	40	40	-	80
645.0120	GEOTEXTILE TYPE HR	SY	135	125	-	260
SPV.0195.01	SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	31	29	-	60
NON-BID ITEMS						
	PREFORMED FILLER	SIZE				1/2" & 3/4"

**STRUCTURE BACKFILL DETAIL**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-68-142			
DRAWN BY RLR		PLANS CK'D. JRS	
CROSS SECTION, QUANTITIES & NOTES			SHEET 2 OF 9



BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	7-26-2016	306,079.4	560,832.1
2	7-25-2016	306,060.3	560,879.8
BORINGS COMPLETED BY: NUMMELIN TESTING SERVICES, INC.			
REPORT COMPLETED BY: NUMMELIN TESTING SERVICES, INC.			
ALL COORDINATES REFERENCED TO WCCS NAD 83(11) WAUPACA COUNTY			



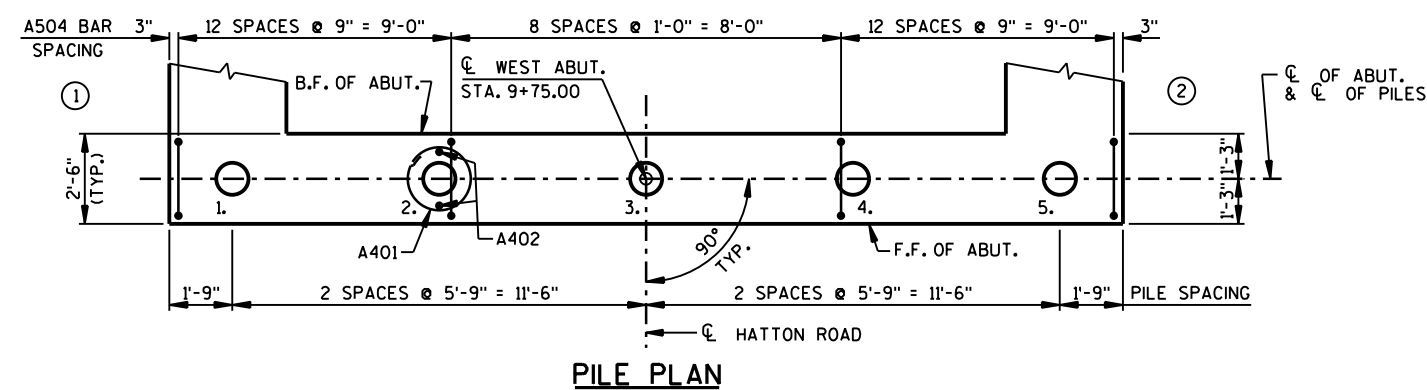
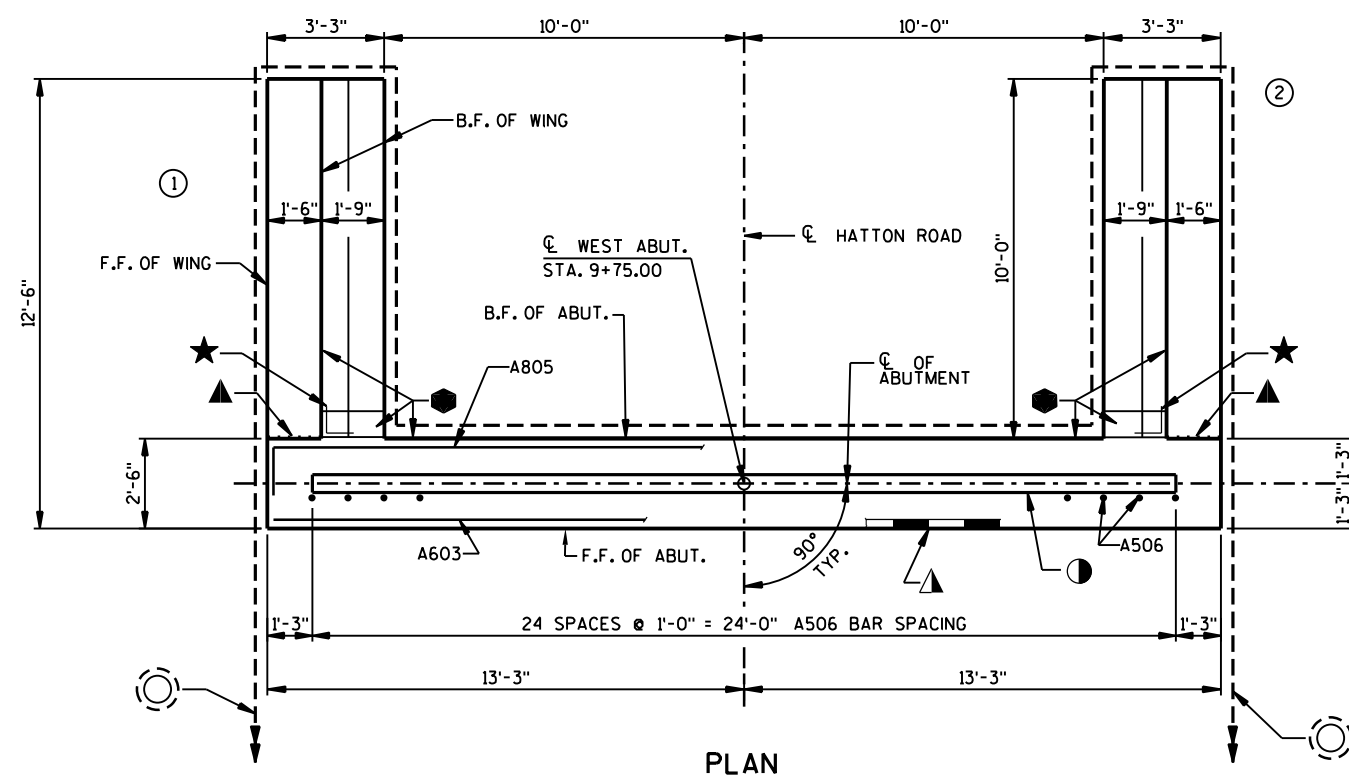
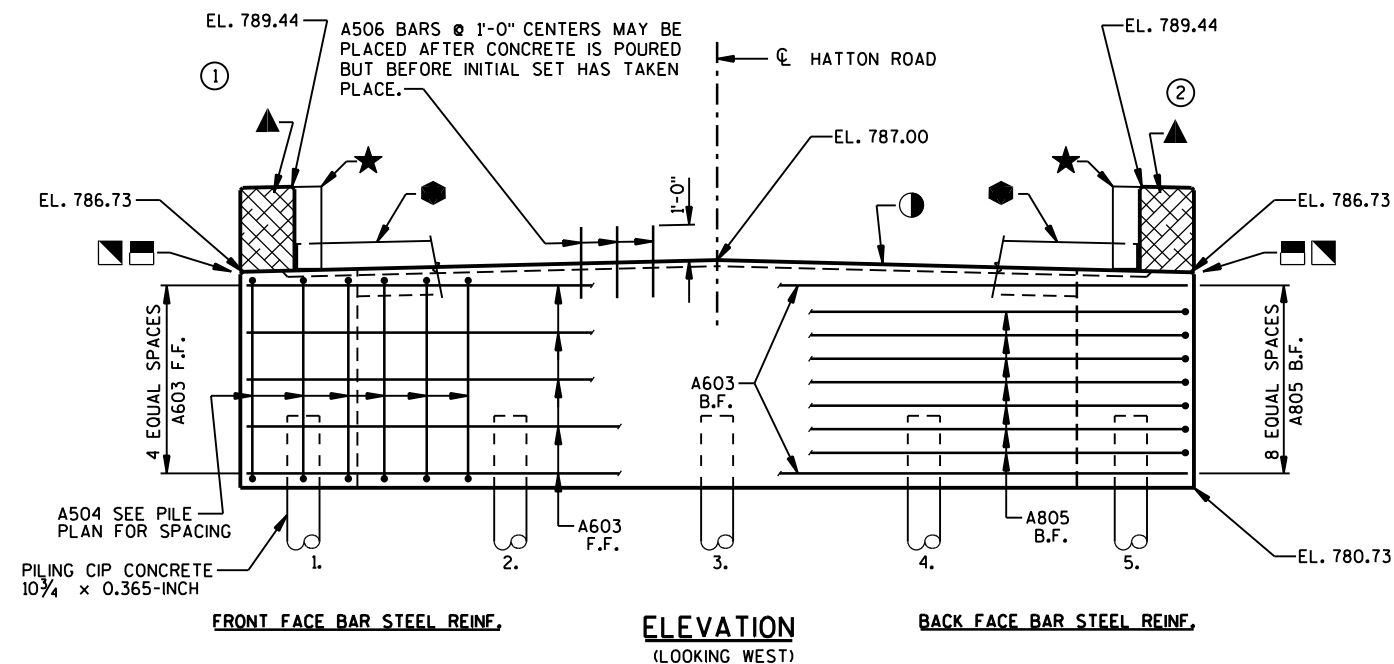
STATE PROJECT NUMBER		
6902-01-70		
MATERIAL SYMBOLS		
ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING	
	F-C COBBLE OR BOULDER
	WEATHERED LIMESTONE
	CORE RUN #1 - 24'-29' REC=80%, ROD=72%
<p>(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)</p> <p>(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.</p>	
GROUND WATER ELEVATION	
	AT TIME OF DRILLING
	END OF DRILLING
	AFTER DRILLING
ABBREVIATIONS	
F-FINE	M-MEDIUM
C-COARSE	ST-SHELBY TUBE

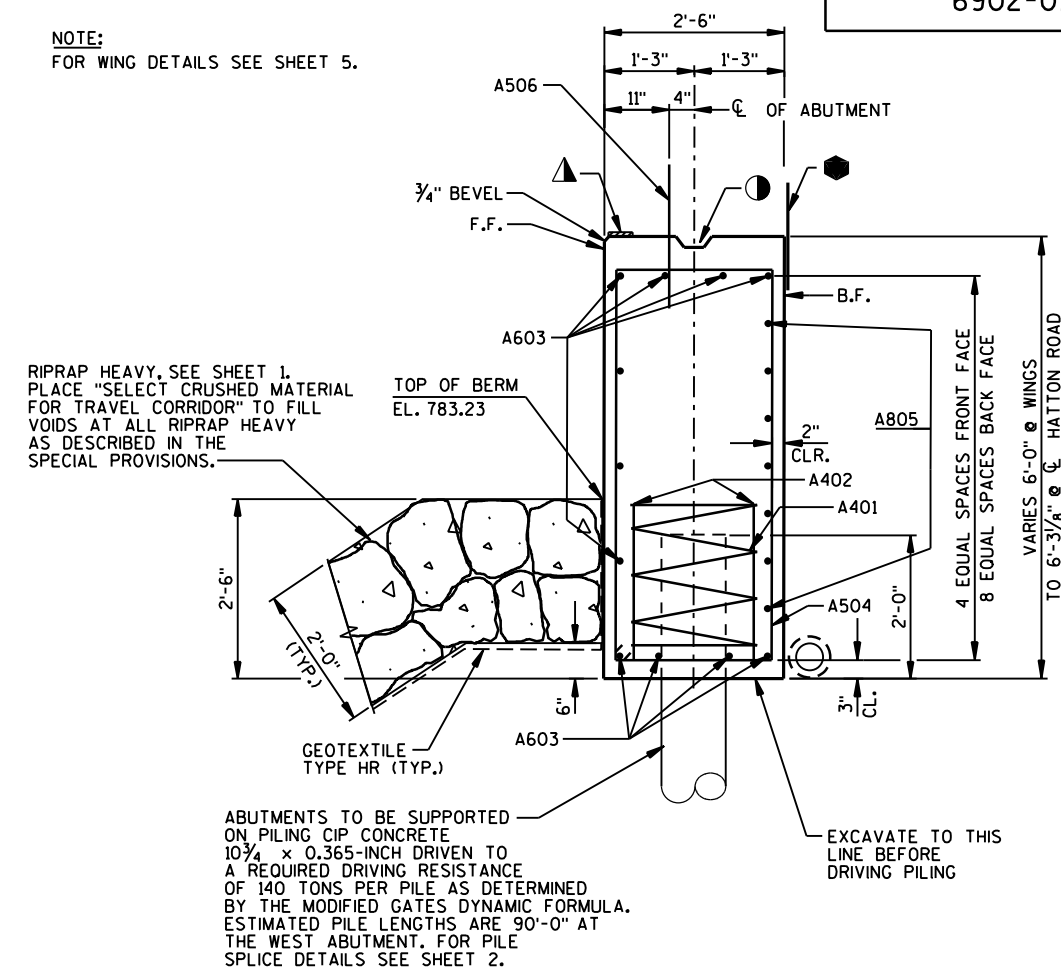
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-68-142			
DRAWN BY		RLR	PLANS CK'D. JRS
SUBSURFACE EXPLORATION		SHEET 3 OF 9	



NOTE:
FOR WING DETAILS SEE SHEET 5.

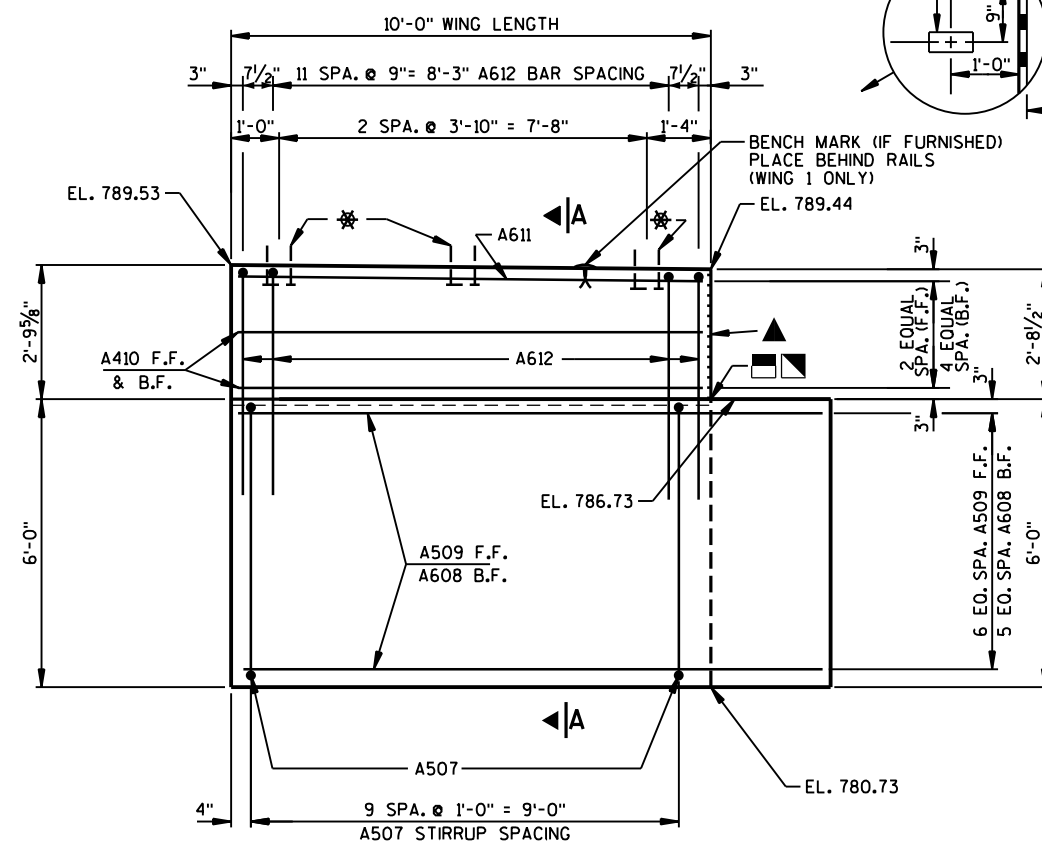


LEGEND

- KEYED CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED PLACE ON B.F. OF WING.
 - ▤ 3/4" "V" GROOVE ON FRONT FACE OF WING WALL, REQ'D. ONLY WHERE CONST. JOINT IS USED.
 - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
 - ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).
 - ▲ 4"x 3/4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
 - ★ VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
 - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS. PLACE BOTTOM HALF HORIZONTAL AT HAUNCHED AREA OF WINGS AT CONSTRUCTION JOINT.
 - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS SEE SHEET 5.
 - INDICATES WING NUMBER
- F.F. - FRONT FACE
B.F. - BACK FACE
CL. - CLEAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-142	
DRAWN BY		RLR	PLANS CK'D. JRS
WEST ABUTMENT		SHEET 4 OF 9	

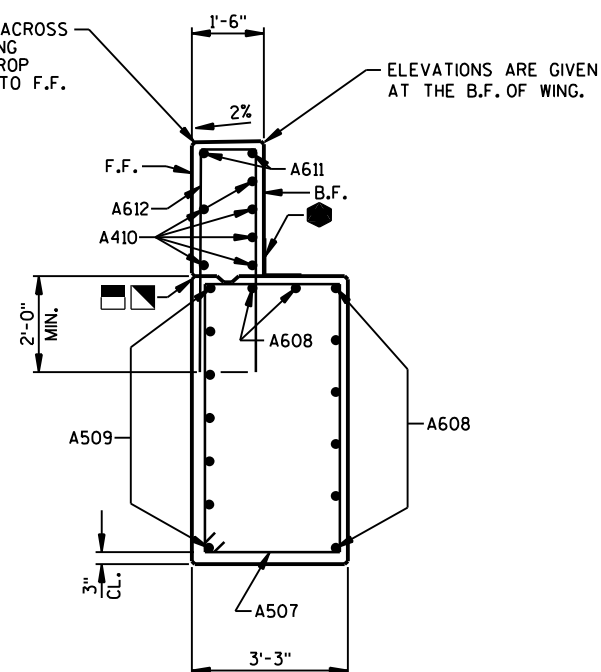
✱ — FOR RAIL POST ANCHOR DETAILS, SEE SHEET 9.



ELEVATION - WING

NOTE:
WING 1 SHOWN
WING 2 SIMILAR

2% SLOPE ACROSS
TOP OF WING
WITH $\frac{3}{8}$ " DROP
FROM B.F. TO F.F.



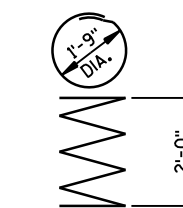
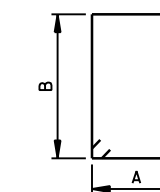
SECTION A-A THRU WING

BILL OF BARS (WEST ABUTMENT)

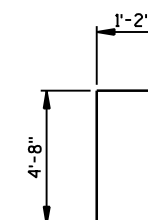
UNCOATED 1620 LBS.
COATED 1450 LBS.

MARK	NUMBER REQUIRED COATED	UNCOATED	LENGTH	BENT	LOCATION
A401	-	5	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP @ EACH PILE
A402	-	10	2'-3"		ABUT. BODY - 2 PER PILE - VERT.
A603	-	11	26'-2"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
A504	-	33	16'-0"	X	ABUT. BODY - STIRRUPS - VERT.
A805	-	7	28'-5"	X	ABUT. BODY - B.F. - HORIZ.
A506	25	-	2'-0"		ABUT. BODY - TOP - DOWELS - VERT.
A507	20	-	17'-6"	X	WINGS - BASE - STIRRUP - VERT.
A608	16	-	12'-2"		WINGS - BASE - B.F. & TOP - HORIZ.
A509	14	-	12'-2"		WINGS - BASE - F.F. - HORIZ.
A410	12	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
A611	4	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
A612	28	-	10'-2"	X	WINGS - TOP - STIRRUP - VERT.

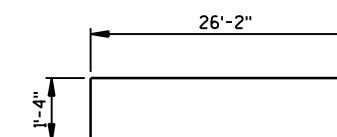
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

A401
(5 SPIRAL WRAPS)

MARK	A	B
A504	2'-2"	5'-6"
A507	2'-11"	5'-6"

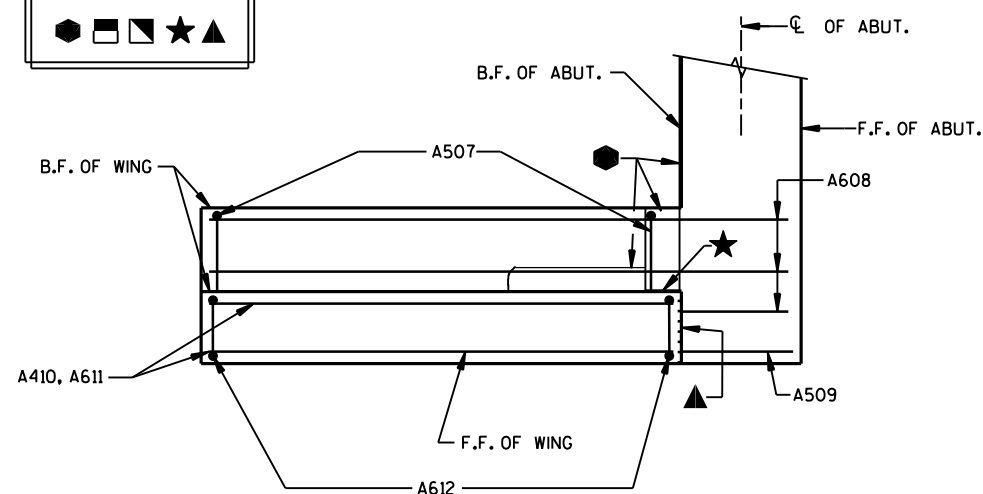


A612

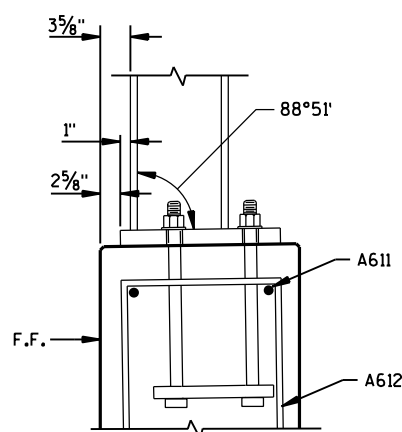


A805

SEE SHEET 4 LEGEND
FOR DESCRIPTION OF



PLAN - WING

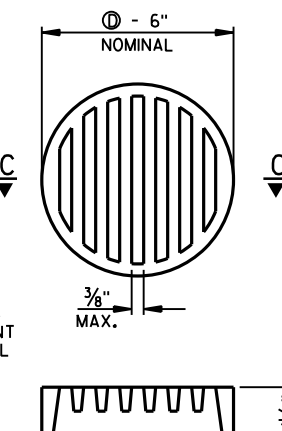


SECTION AT TOP OF WING

RODENT SHIELD NOTES:

ORIENT SHIELD SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS. THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE INCLUDED IN THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

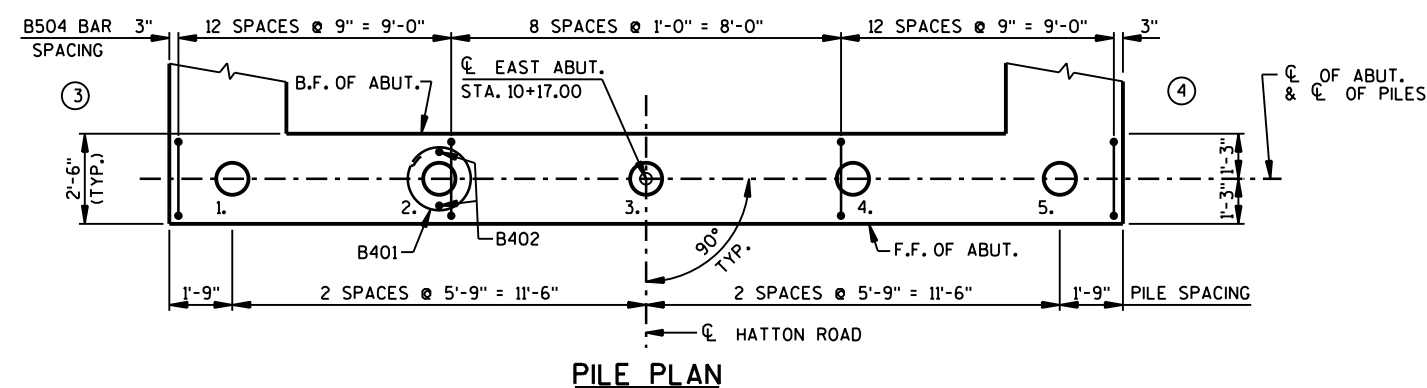
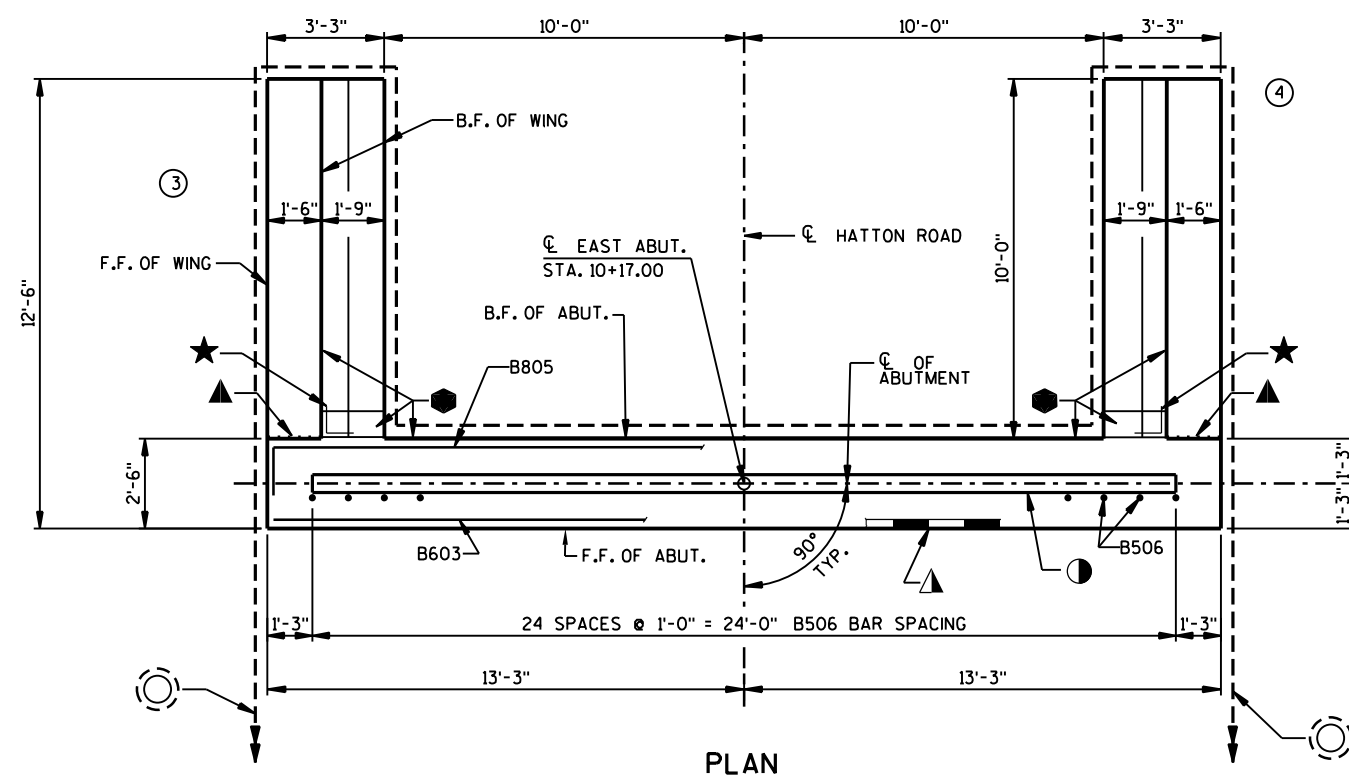
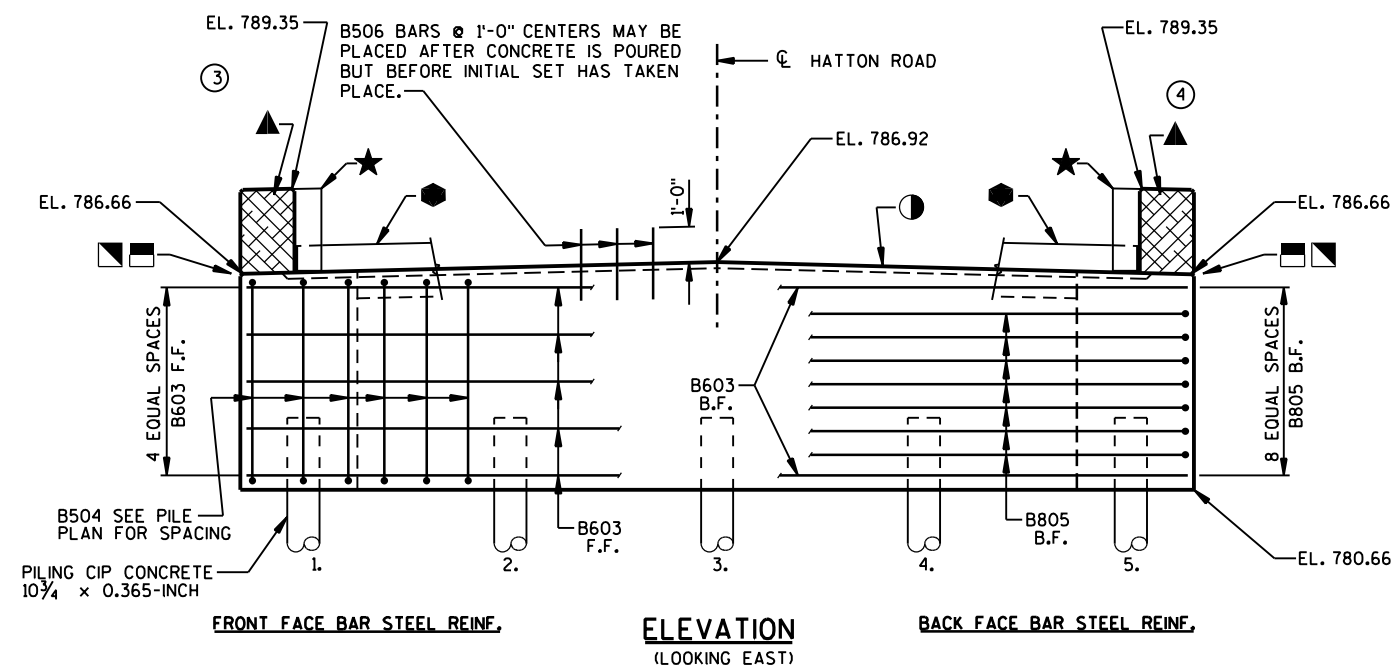


SECTION C-C

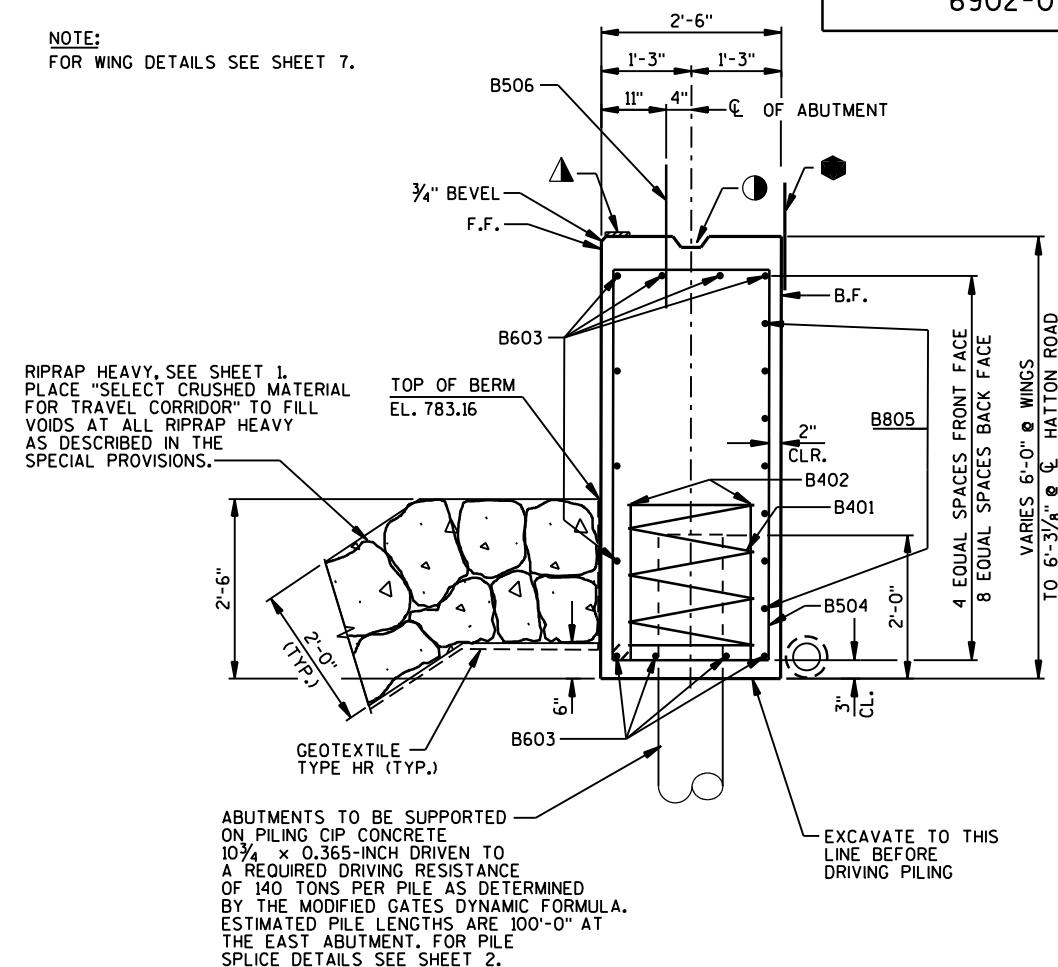
RODENT SHIELD

① - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-142	
DRAWN BY		RLR	PLANS CK'D. JRS
WEST ABUTMENT DETAILS		SHEET 5 OF 9	












NOTE:
FOR WING DETAILS SEE SHEET 7.



TYPICAL SECTION THRU ABUTMENT

LEGEND

-  -KEYED CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. IF JOINT IS USED PLACE ON B.F. OF WING.
-  -3*4" "V" GROOVE ON FRONT FACE OF WING WALL, REQ'D. ONLY WHERE CONST. JOINT IS USED.
-  -KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2x6.
-  -1*2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1*8" BELOW SURFACE OF CONCRETE).
-  -4"x 3*4" FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN EDGES OF SLAB.
-  -VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS.
-  -HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WINGS. PLACE BOTTOM HALF HORIZONTAL AT HAUNCHED AREA OF WINGS AT CONSTRUCTION JOINT.
-  -PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU GEOTEXTILE TYPE HR AT FACE OF RIPRAP HEAVY. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE. FOR RODENT SHIELD DETAILS SEE SHEET 5.
-  -INDICATES WING NUMBER

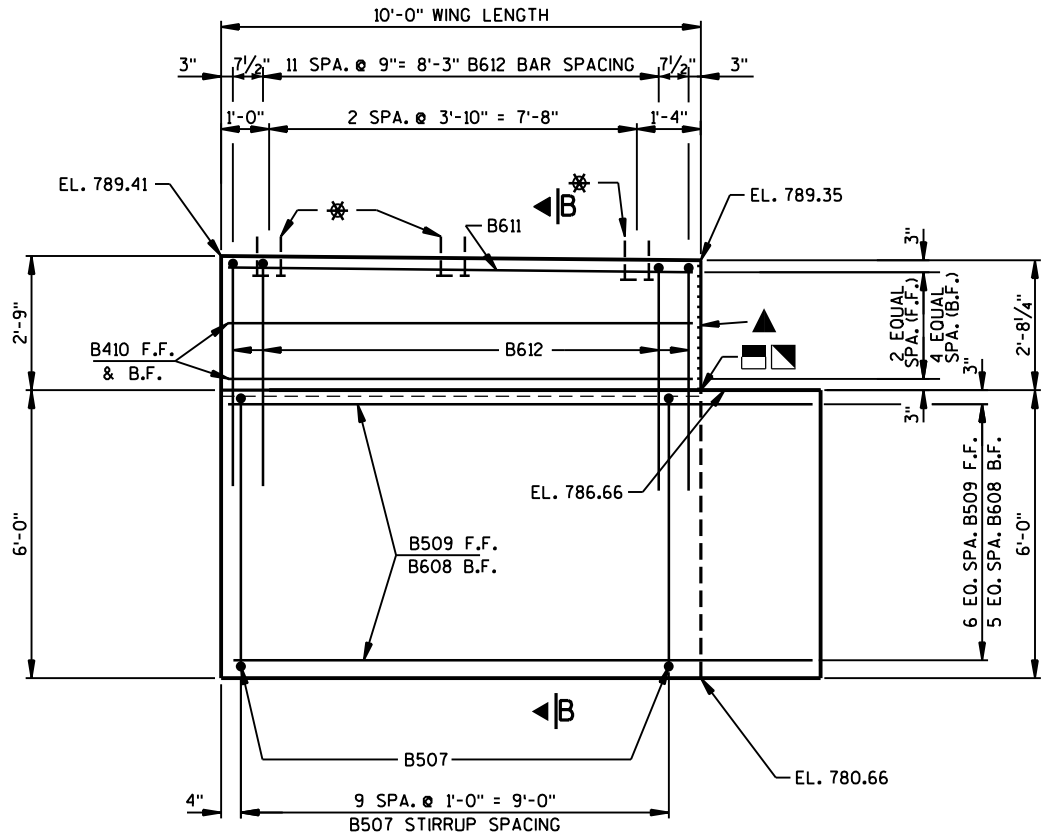
F.F. - FRONT FACE

B.F. - BACK FACE

CL. - CLEAR

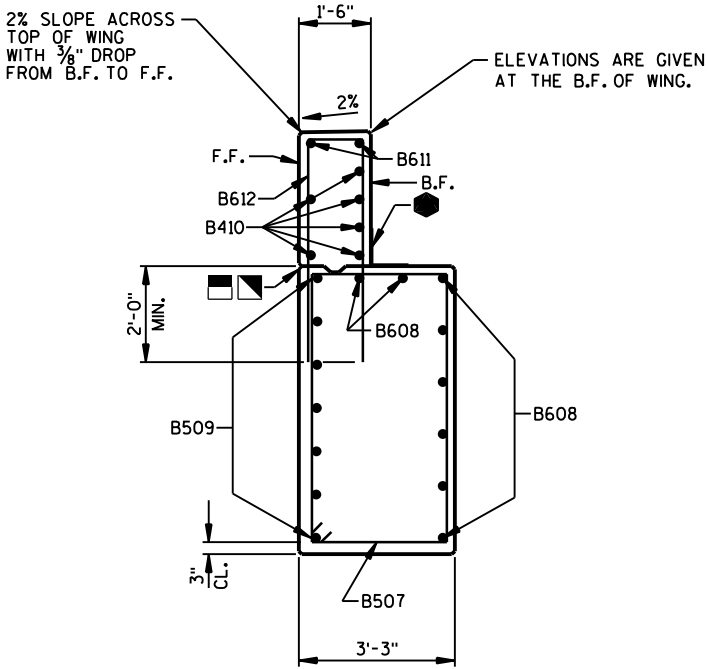
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-142	
DRAWN BY		RLR	PLANS CK'D. JRS
EAST ABUTMENT		SHEET 6 OF 9	

✱ — FOR RAIL POST ANCHOR DETAILS, SEE SHEET 9.



ELEVATION - WING

NOTE:
WING 3 SHOWN
WING 4 SIMILAR



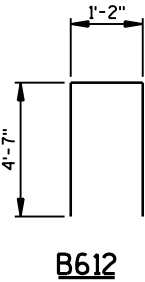
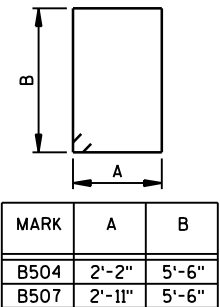
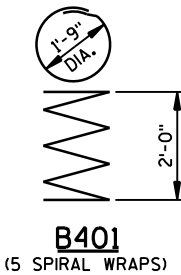
SECTION B-B THRU WING

BILL OF BARS (EAST ABUTMENT)

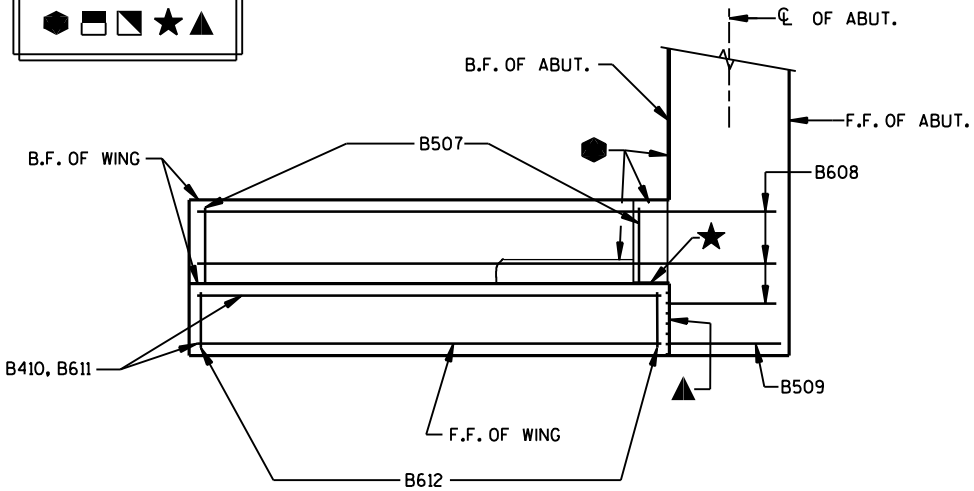
UNCOATED 1620 LBS.
COATED 1440 LBS.

MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
B401	-	5	28'-0"	X	ABUT. BODY - 1 SPIRAL WRAP @ EACH PILE
B402	-	10	2'-3"		ABUT. BODY - 2 PER PILE - VERT.
B603	-	11	26'-2"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
B504	-	33	16'-0"	X	ABUT. BODY - STIRRUPS - VERT.
B805	-	7	28'-5"	X	ABUT. BODY - B.F. - HORIZ.
B506	25	-	2'-0"		ABUT. BODY - TOP - DOWELS - VERT.
B507	20	-	17'-6"	X	WINGS - BASE - STIRRUP - VERT.
B608	16	-	12'-2"		WINGS - BASE - B.F. & TOP - HORIZ.
B509	14	-	12'-2"		WINGS - BASE - F.F. - HORIZ.
B410	12	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
B611	4	-	9'-7"		WINGS - TOP - F.F. & B.F. - HORIZ.
B612	28	-	10'-0"	X	WINGS - TOP - STIRRUP - VERT.

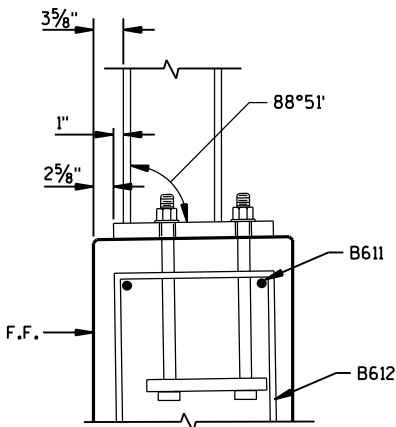
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



SEE SHEET 6 LEGEND FOR DESCRIPTION OF



PLAN - WING



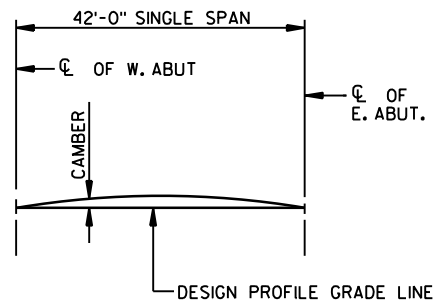
SECTION AT TOP OF WING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-142	
DRAWN BY		RLR	PLANS CK'D. JRS
EAST ABUTMENT DETAILS		SHEET 7 OF 9	

BILL OF BARS (COATED) 15,160 LBS.

MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
S501	58	7'-6"	X	DIAPHRAGM @ ABUTS. - LONGIT.
S1002	29	44'-2"		SLAB BOTTOM - LONGIT.
S1003	28	34'-2"		SLAB BOTTOM - LONGIT.
S504	108	26'-2"		SLAB TOP & BOTTOM - TRANS.
S405	33	44'-2"		SLAB TOP - LONGIT.
S606	32	12'-0"	X	SLAB TOP @ RAIL POST, 2 PER POST
S607	48	6'-0"		SLAB TOP @ RAIL POST, 4 PER POST
S608	16	6'-0"	X	SLAB TOP @ RAIL END POST AS NOTED

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.
EPOXY COAT ALL SUPERSTRUCTURE BAR STEEL REINFORCEMENT.



CAMBER DIAGRAM

CAMBER SPANS AS SHOWN ABOVE AND IN THE TABLE OF VALUES TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTION APPROXIMATES 1/3 OF CAMBER VALUES SHOWN.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE, FOLLOW THIS PROCEDURE:

- TOP OF SLAB ELEVATION AT FINAL GRADE
- SLAB THICKNESS
- + CAMBER
- + FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
- = TOP OF SLAB FALSEWORK ELEVATION

GENERAL NOTES

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

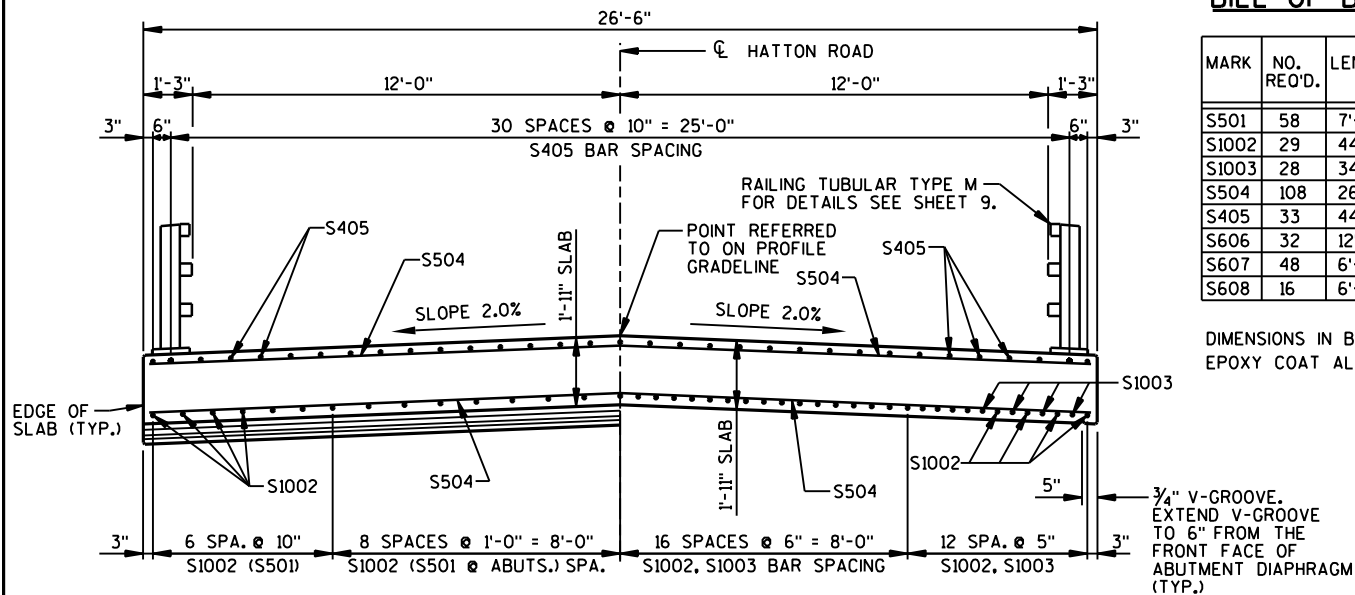
SURVEY TOP OF SLAB ELEVATIONS

LOCATION	SPAN POINT	NORTH SLAB EDGE	C/L HATTON ROAD	SOUTH SLAB EDGE
WEST ABUT.	1.0			
	1.5			
EAST ABUT.	2.0			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS AND AT THE 0.5 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR C/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

TOP OF SLAB ELEVATIONS AND CAMBER VALUES

LOCATION	SPAN POINT	SOUTH SLAB EDGE	C/L HATTON ROAD	NORTH SLAB EDGE	CAMBER VALUE (INCHES)
WEST ABUT.	1.0	789.40	789.67	789.40	0.0
	1.1	789.37	789.64	789.37	0.4
	1.2	789.35	789.61	789.35	0.8
	1.3	789.33	789.59	789.33	1.2
	1.4	789.31	789.58	789.31	1.4
	1.5	789.30	789.57	789.30	1.4
	1.6	789.30	789.56	789.30	1.4
	1.7	789.30	789.56	789.30	1.2
	1.8	789.30	789.57	789.30	0.8
	1.9	789.31	789.58	789.31	0.4
EAST ABUT.	2.0	789.32	789.59	789.32	0.0



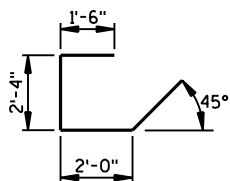
AT ABUTMENTS

IN SPAN

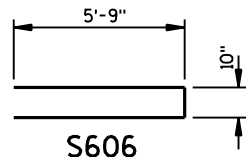
CROSS SECTION THRU BRIDGE

(LOOKING EAST)

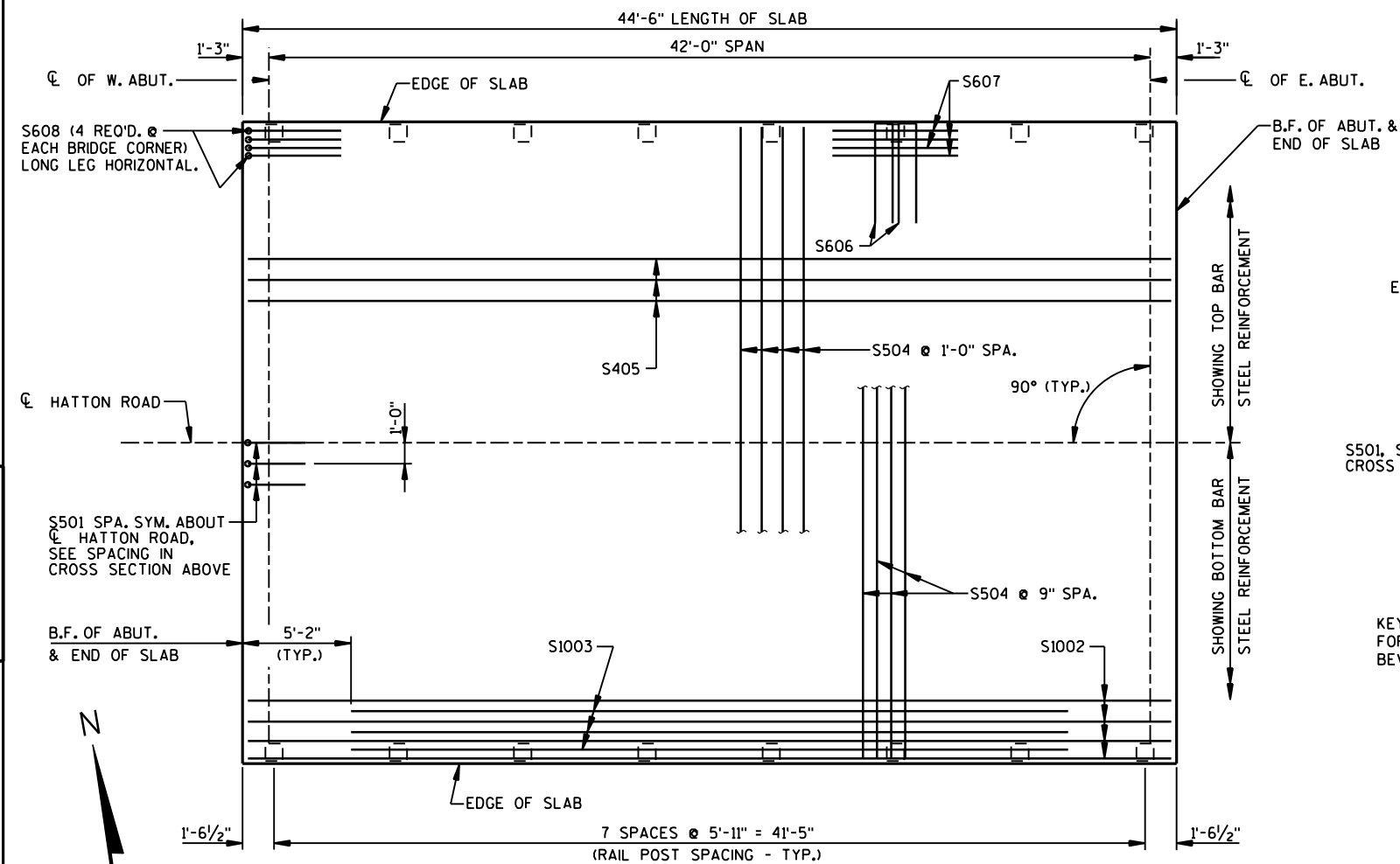
S608



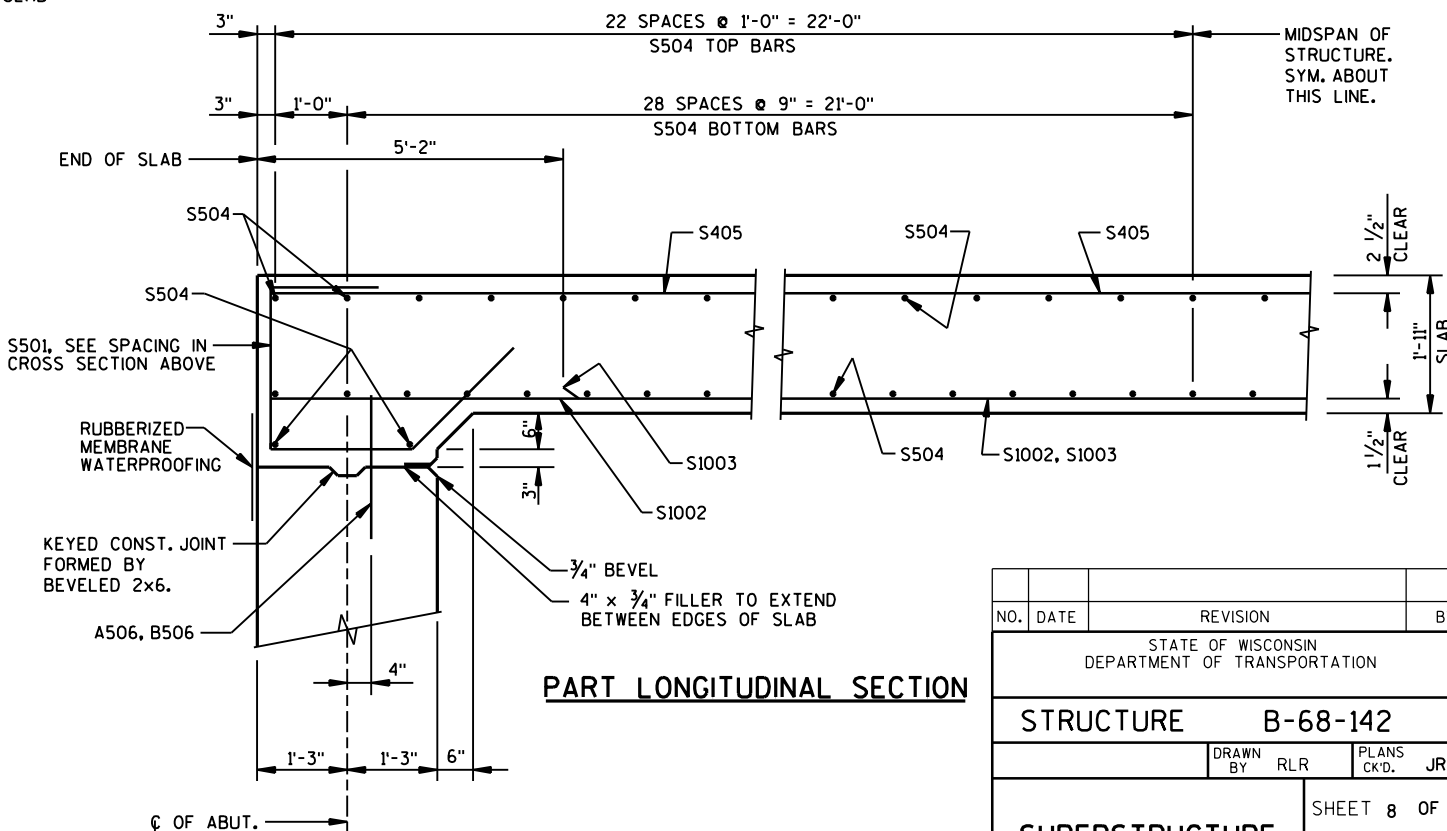
S501



S606

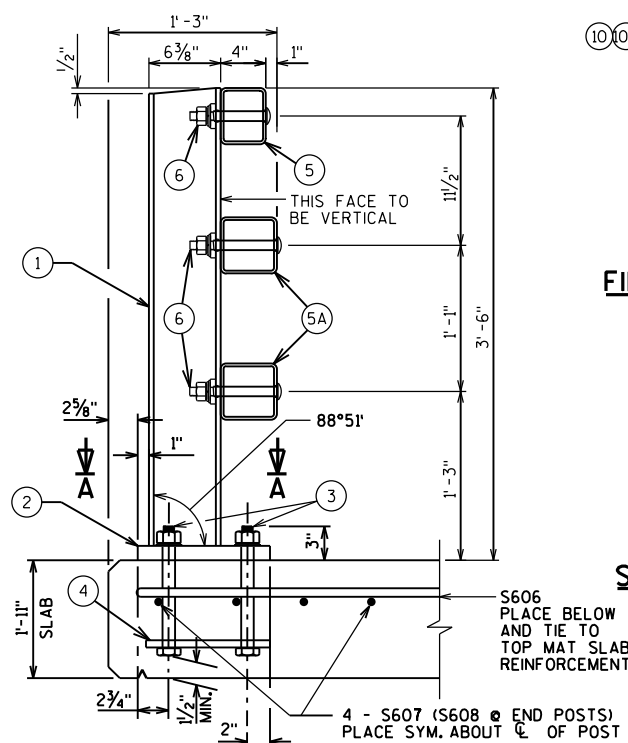


PLAN

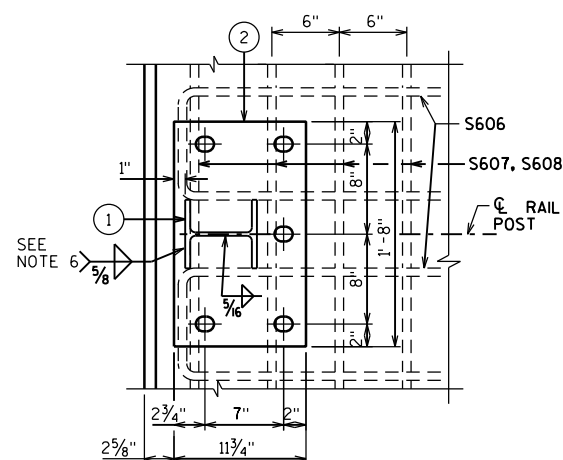


PART LONGITUDINAL SECTION

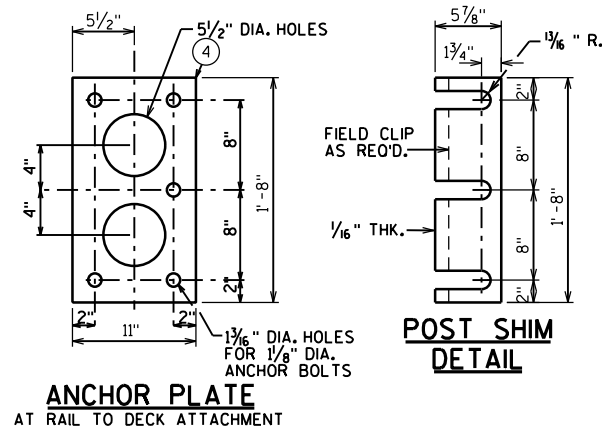
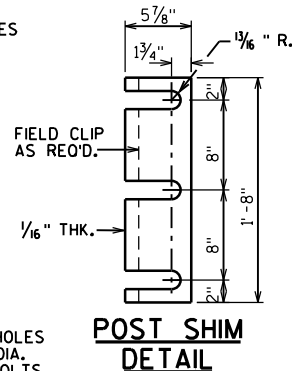
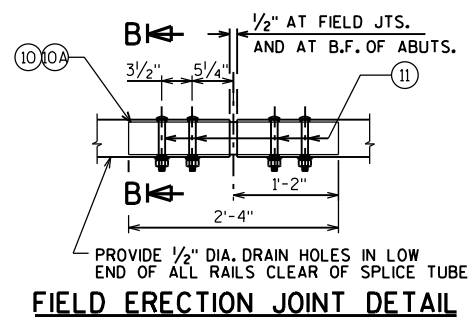
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-68-142			
DRAWN BY RLR		PLANS CK'D. JRS	
SUPERSTRUCTURE		SHEET 8 OF 9	



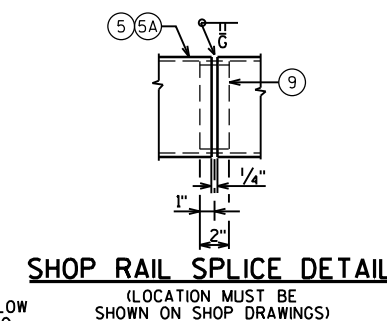
SECTION THRU RAILING ON SLAB



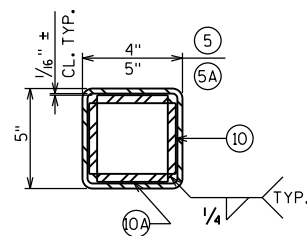
SECTION A-A

ANCHOR PLATE
AT RAIL TO DECK ATTACHMENTPOST SHIM
DETAIL

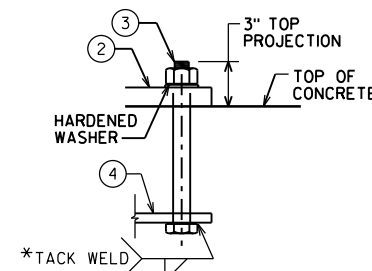
FIELD ERECTION JOINT DETAIL



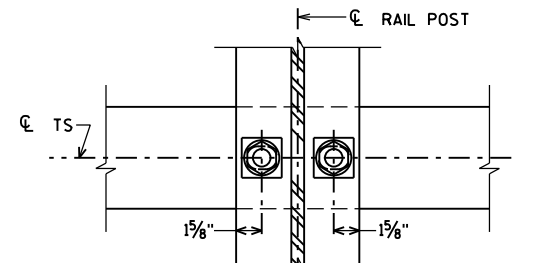
SHOP RAIL SPLICE DETAIL

(LOCATION MUST BE
SHOWN ON SHOP DRAWINGS)

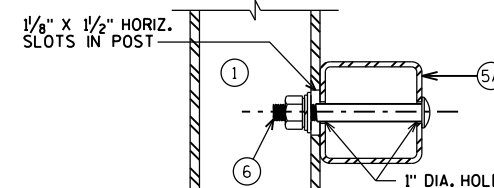
SECTION B-B



ANCHOR BOLTS

*FOR ANCHOR BOLTS IN WINGS
TACK WELD MAY BE USED IN
FIELD AFTER ANCHOR PLATE
IS IN POSITION IF REQ'D FOR
CONSTRUCTIBILITY

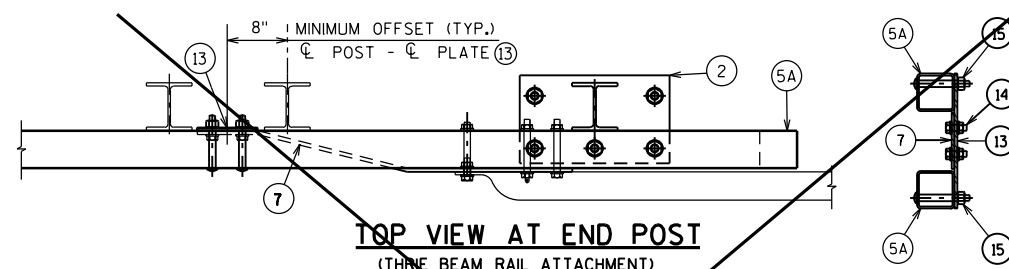
SECTION THRU POST WEB



SECTION THRU RAIL

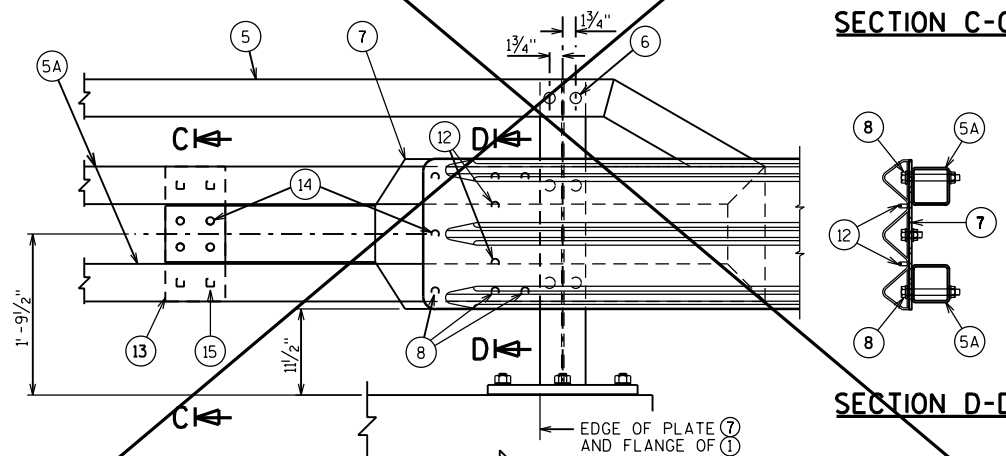
NOTE: CONNECTIONS AT LOWER RAILS SHOWN.
CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



TOP VIEW AT END POST

(THREE BEAM RAIL ATTACHMENT)



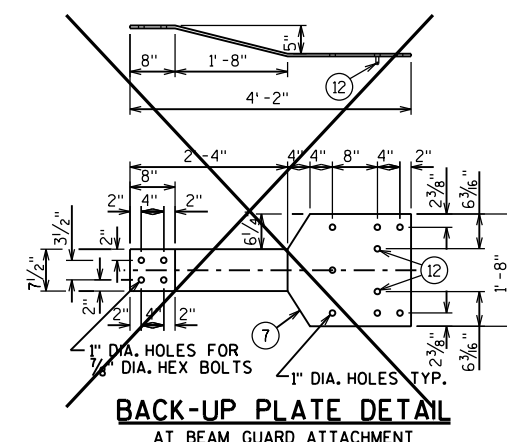
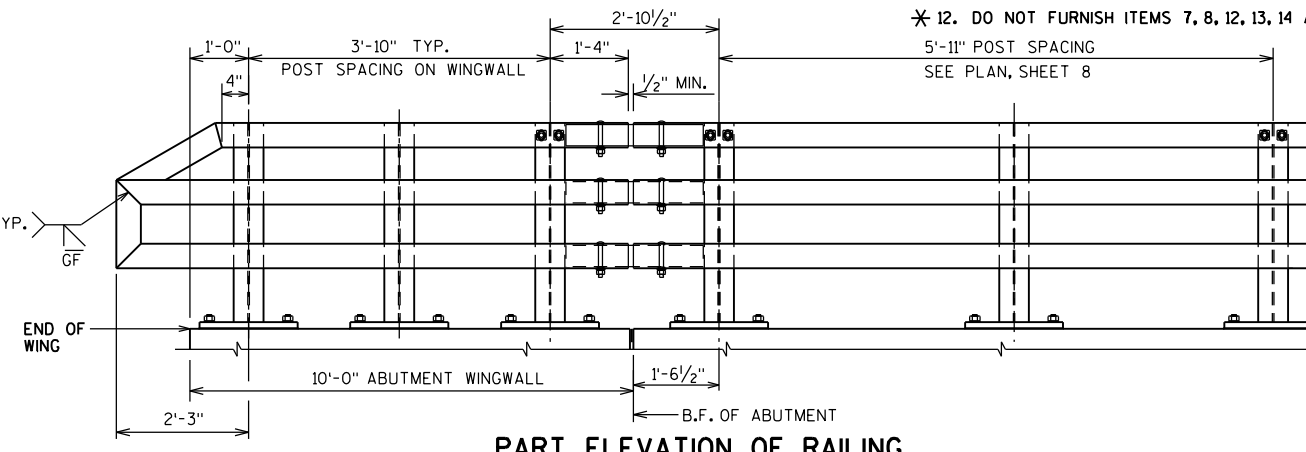
SECTION C-C



DETAIL AT END POST

(THREE BEAM RAIL ATTACHMENT)

SECTION D-D

BACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT

PART ELEVATION OF RAILING

LEGEND

- ① W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11/4" x 1'-8" WITH 1 1/2" x 1 1/2" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-3" LONG IN SLAB STRUCTURE. USE 1'-9" LONG IN ABUTMENT WINGS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY).
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 1/2" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/4" x 1 1/2" x 1 1/2" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- * ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- * ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 3/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 3/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/2" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS IN PLATE NO. 10A.
- * ⑫ 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- * ⑬ 3/8" x 8" x 1'-6" ANCHOR PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- * ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQUIRED).
- * ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

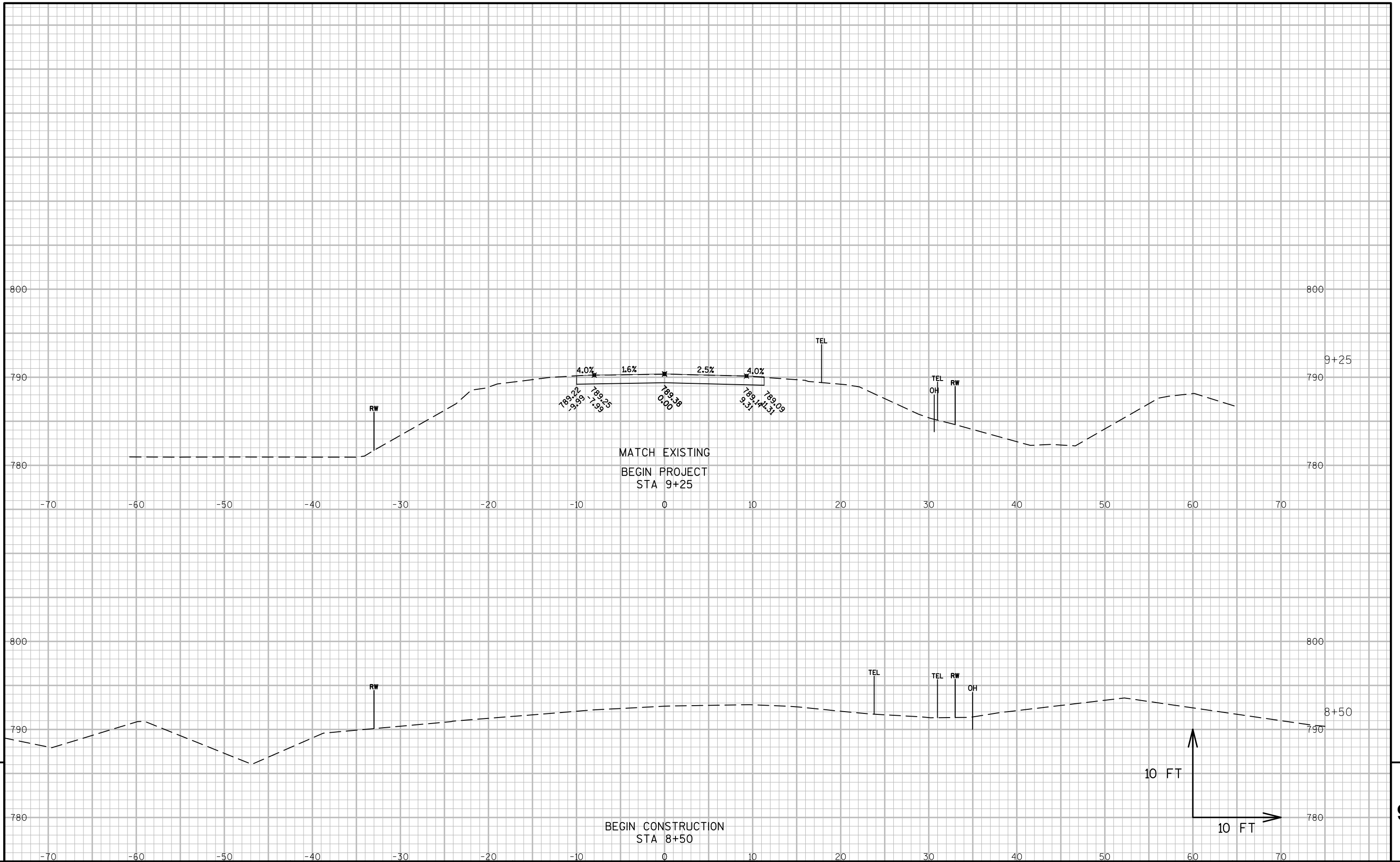
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-68-142" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. PAINTING IS NOT REQUIRED.
11. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
- * ⑫. DO NOT FURNISH ITEMS 7, 8, 12, 13, 14 AND 15. THREE BEAM RAIL ATTACHMENT IS NOT INCLUDED.

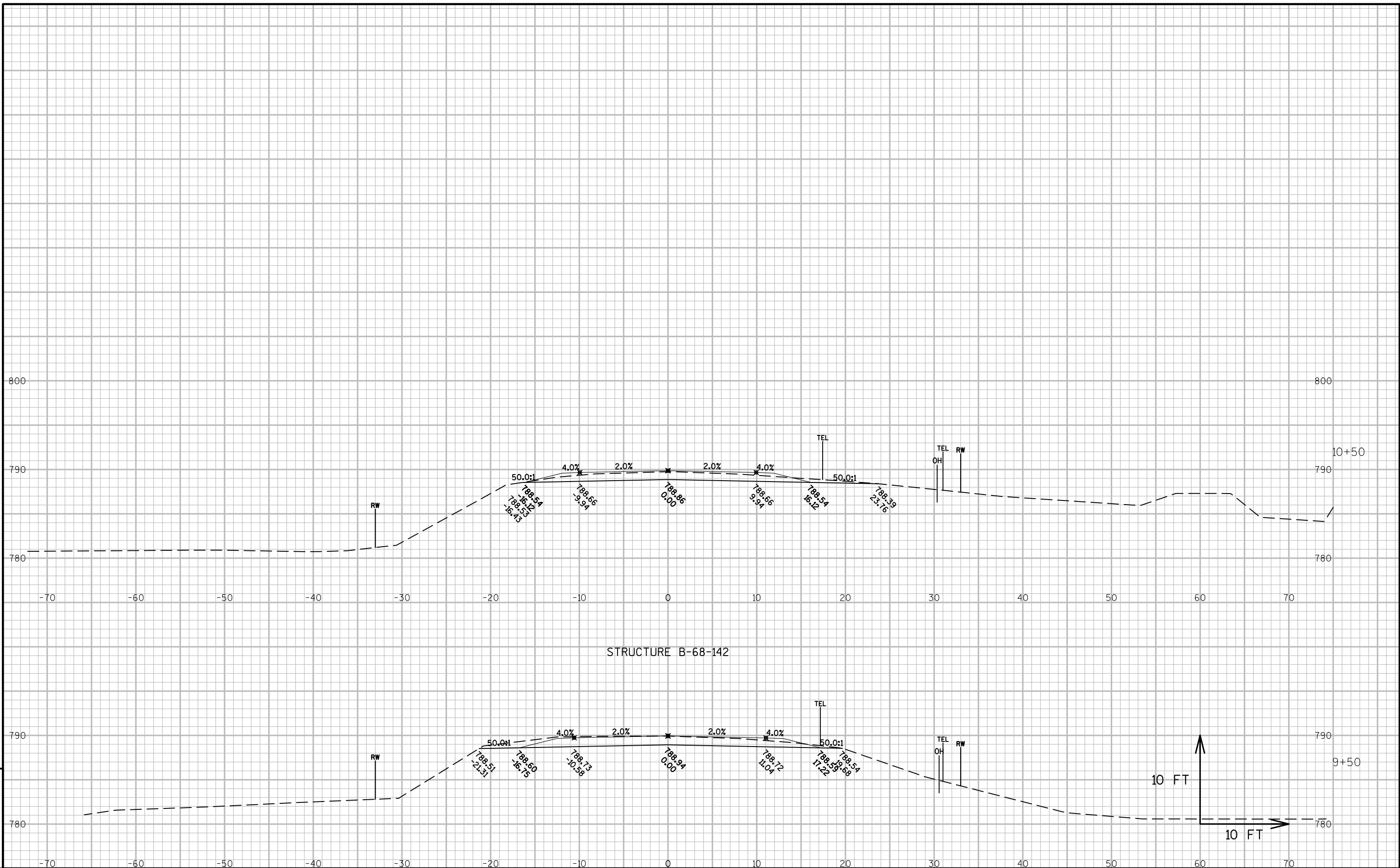
5'-11" POST SPACING
SEE PLAN, SHEET 8

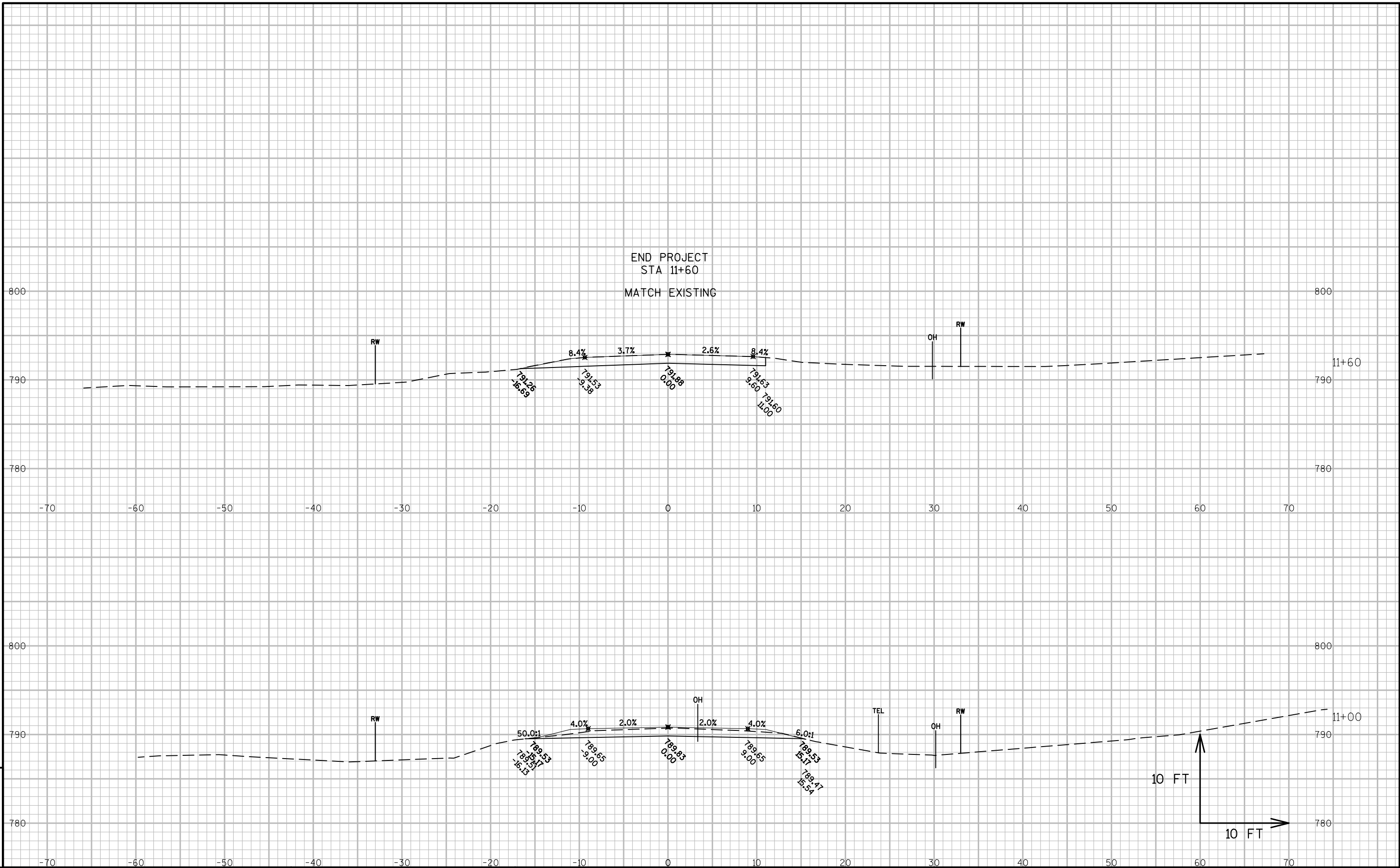
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-68-142	
DRAWN BY		RLR	PLANS CK'D. JRS
RAILING TUBULAR TYPE M		SHEET 9 OF 9	

PROJECT I.D. 6902-01-70 EARTHWORK SUMMARY

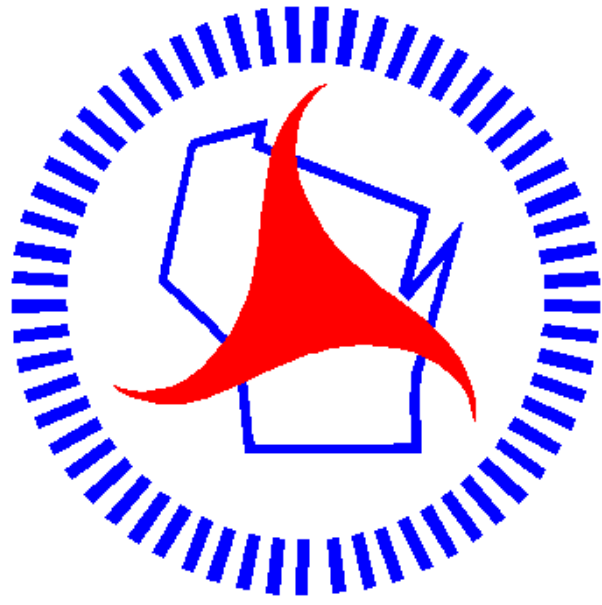
STA	EXCAVATION COMMON CY	EXCAVATION ROCK CY	FILL (1) CY	EXPANDED FILL (2) CY	WASTE CY	BORROW CY
9+25.00						
	25	0	0	0	25	-25
9+50.00						
	17	0	0	0	17	-17
9+73.75						
STRUCTURE B-68-0142						
10+18.25						
	19	0	2	3	16	-16
10+50.00						
	41	0	0	0	41	-41
11+00.00						
	50	0	0	0	50	-50
11+60.00						
SUBTOTALS						
WEST APPROACH	42	0	0	0	42	-42
EAST APPROACH	110	0	2	3	107	-107
UNUSABLE PAVEMENT (3)						31
TOTALS	152	0	2	3	149	-118
(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY. (2) - FILL EXPANSION 30% (3) - EXISTING PAVEMENT BASED ON AVE THK OF 3.25 INCHES PER BORING LOG.						







Notes



Wisconsin Department of Transportation

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