

Section No. 1	Title
Section No. 2	Typical Sections and Details (includes Erosion Control)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plot
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 48

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T LENA, SUNSHINE RD

KELLY BROOK BRIDGE & APPROACHES

LOC STR
OCONTO COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9021-06-71	WISC 2018049	1

PROJECT ID:

9021-06-71

COUNTY:

OCONTO



PROJECT LOCATION



DESIGN DESIGNATION

A.A.D.T.	2018	=	160
A.A.D.T.	2038	=	195
D.H.V.		=	52
D.O.		=	60/40
T.		=	5.7%
DESIGN SPEED		=	35 MPH
ESALS		=	15,000

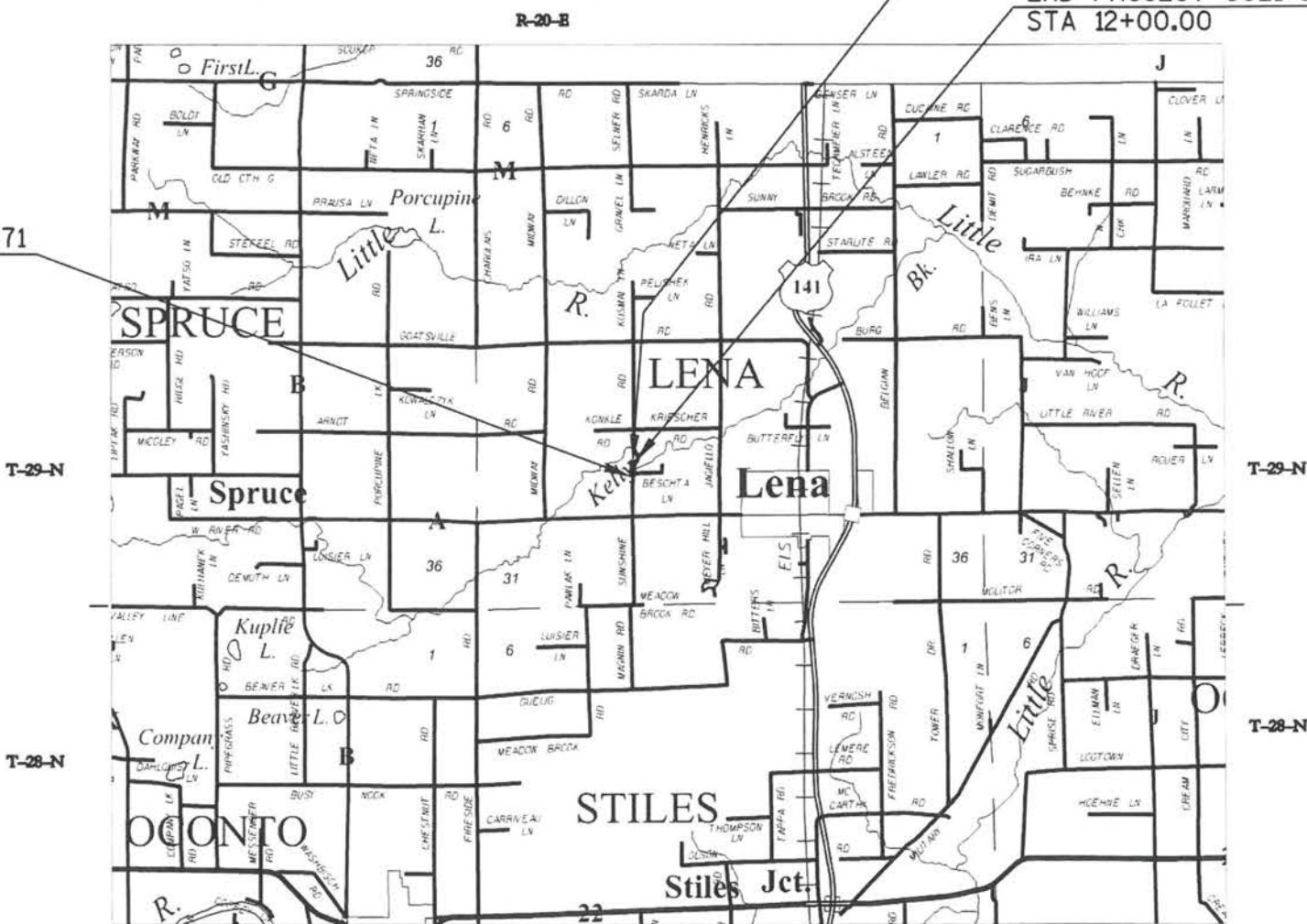
CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
WETLAND AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT 9021-06-71
STA 8+50.00
Y = 204816.348
X = 553714.963

STATE PROJECT NUMBER
9021-06-71

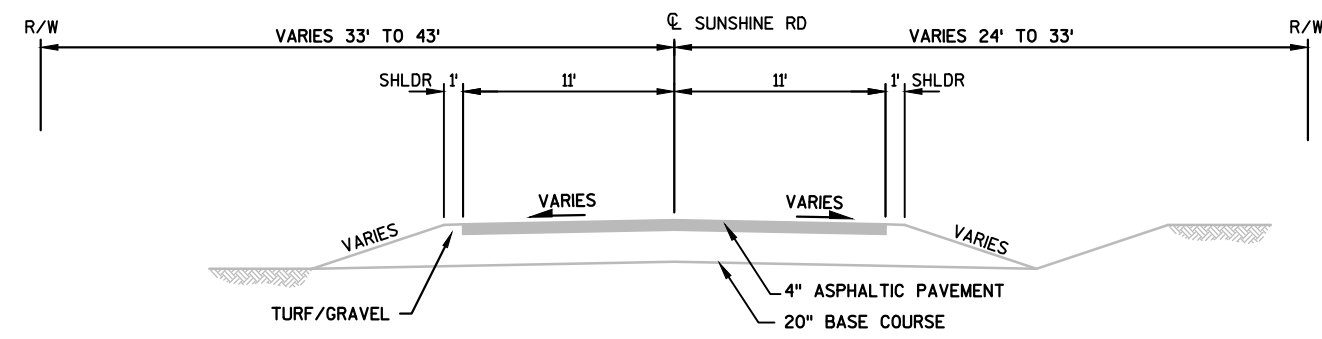


LAYOUT
SCALE 0 2 MI

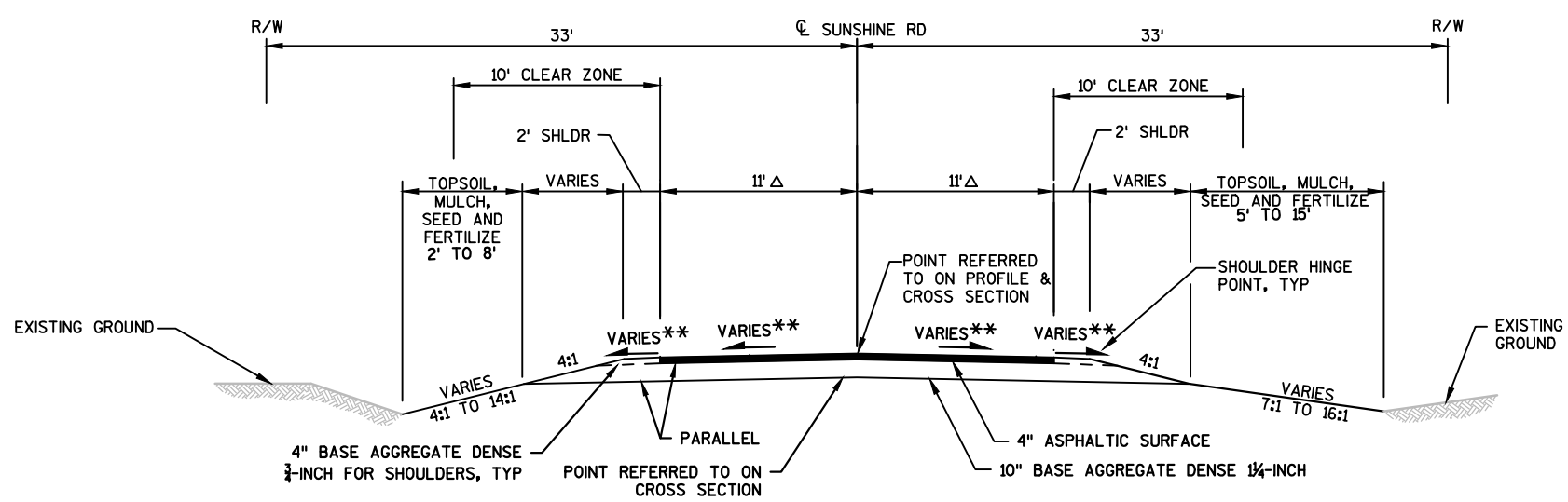
TOTAL NET LENGTH OF CENTERLINE = 0.066 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, OCONTO COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

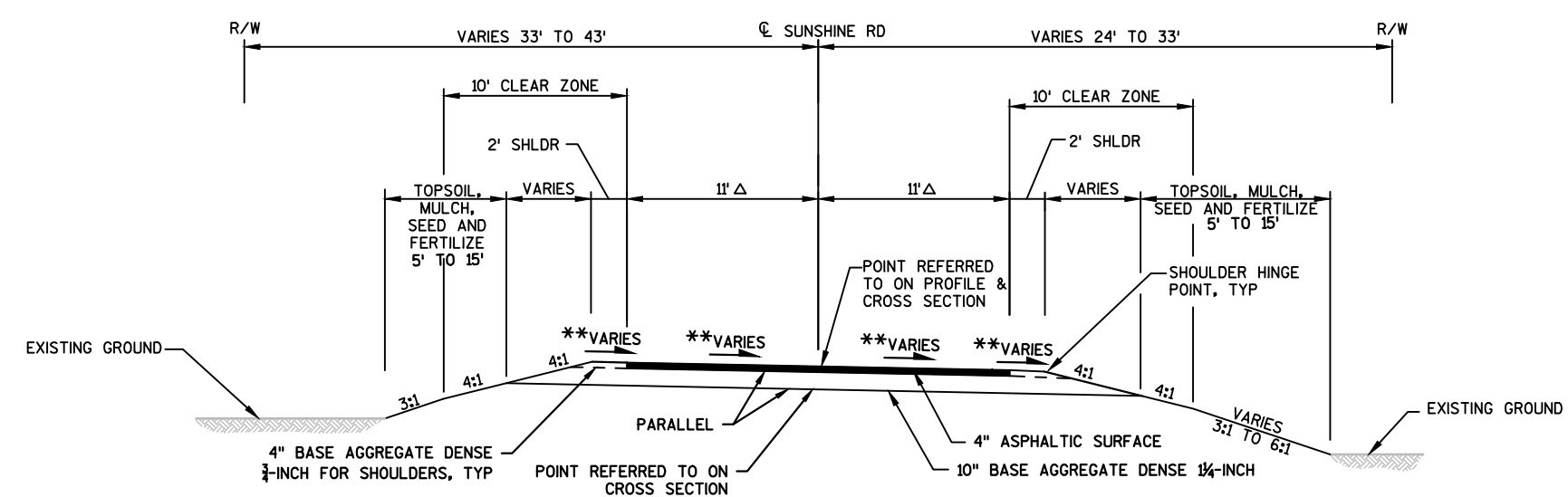
ACCEPTED FOR OCONTO COUNTY	
DATE: 7/24/17 <i>Paul Scanlon</i> (Signature)	
ORIGINAL PLANS PREPARED BY	
OMNI ASSOCIATES	
WISCONSIN PROFESSIONAL ENGINEER	
KRISTOFER R. OLSON E-35236 APPLETON, WI	
DATE: 7/21/17	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	OMNI ASSOCIATES
Surveyor	
Designer	OMNI ASSOCIATES
Management Consultant	JT ENGINEERING
APPROVED FOR THE DEPARTMENT	
DATE: 7/25/17	<i>Paul Scanlon</i> (Signature)
Management Consultant Signature	
E	



TYPICAL EXISTING SECTION - SUNSHINE RD
STA 8+50.00 TO STA 12+00.00



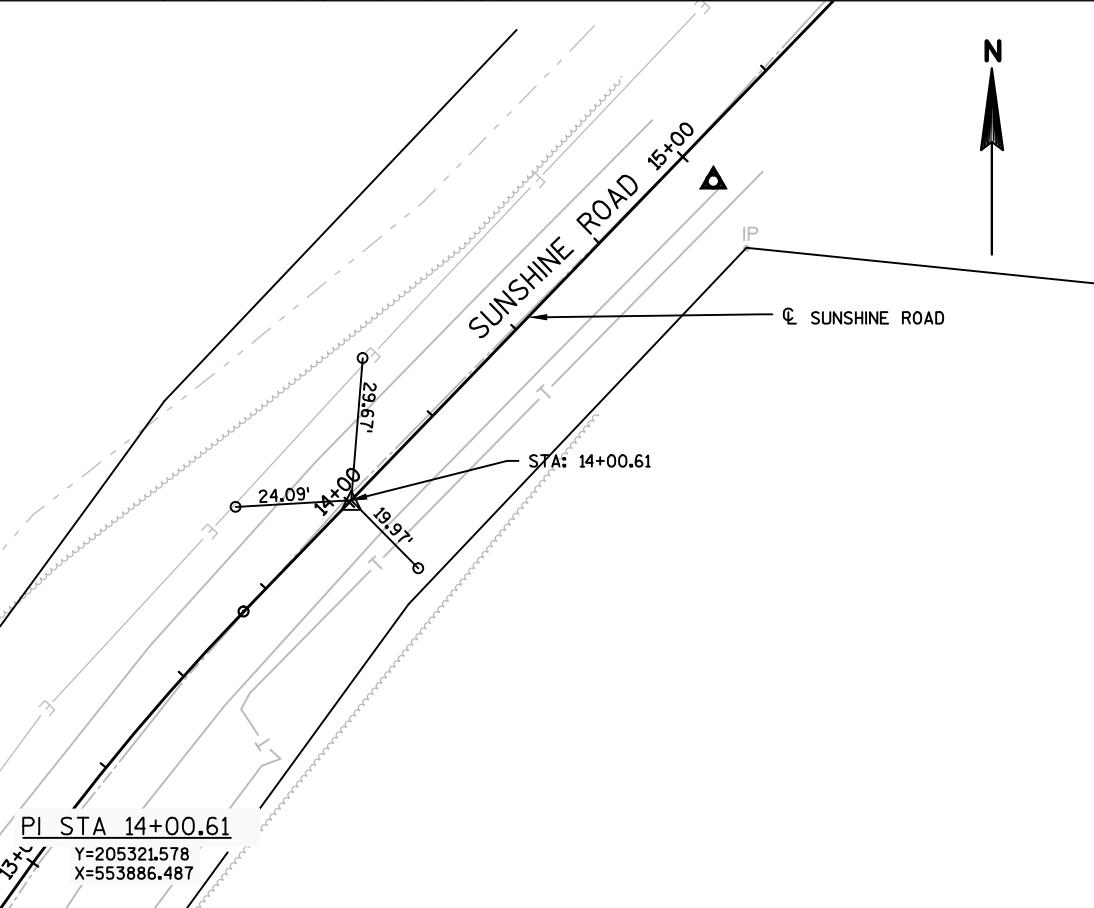
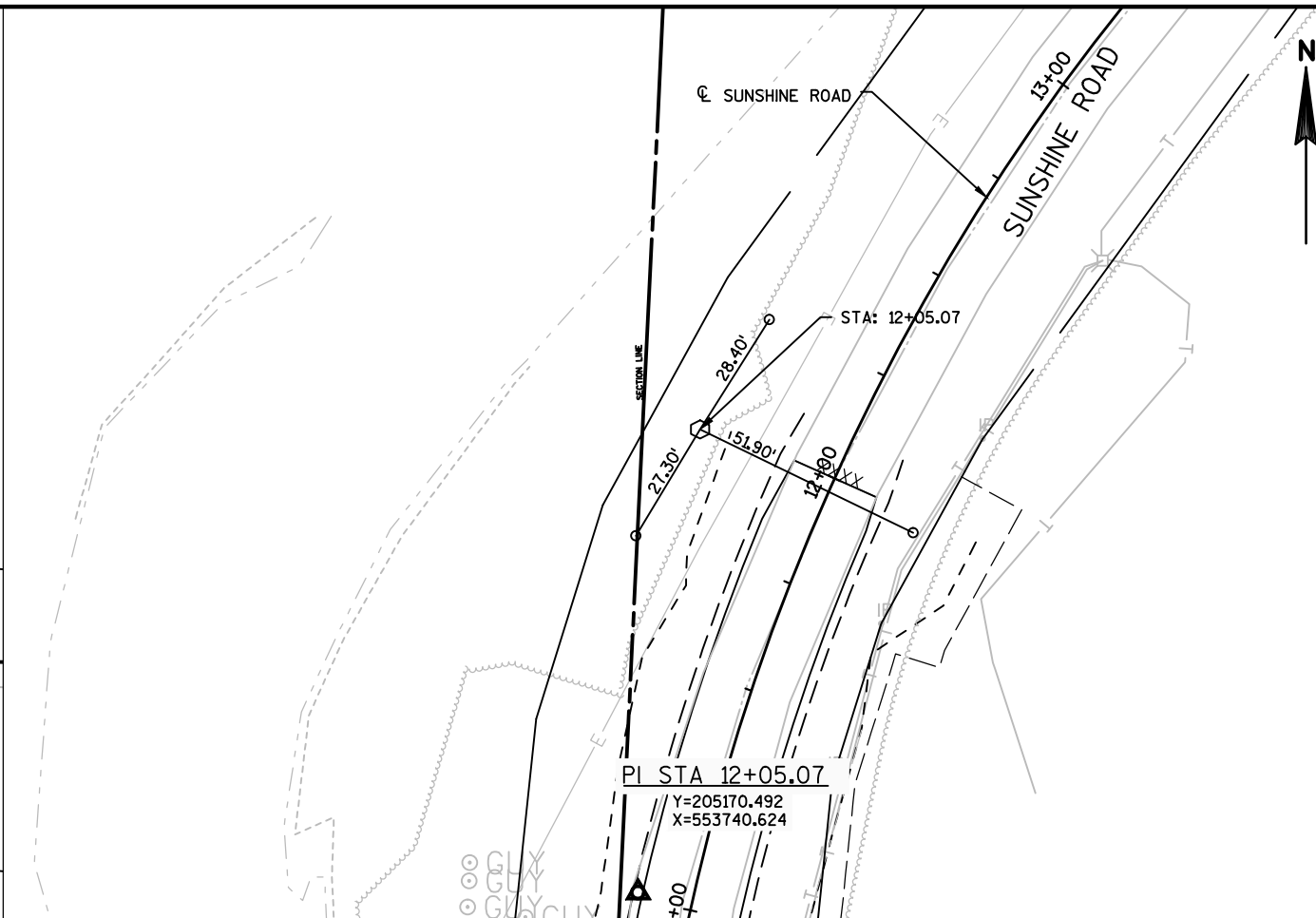
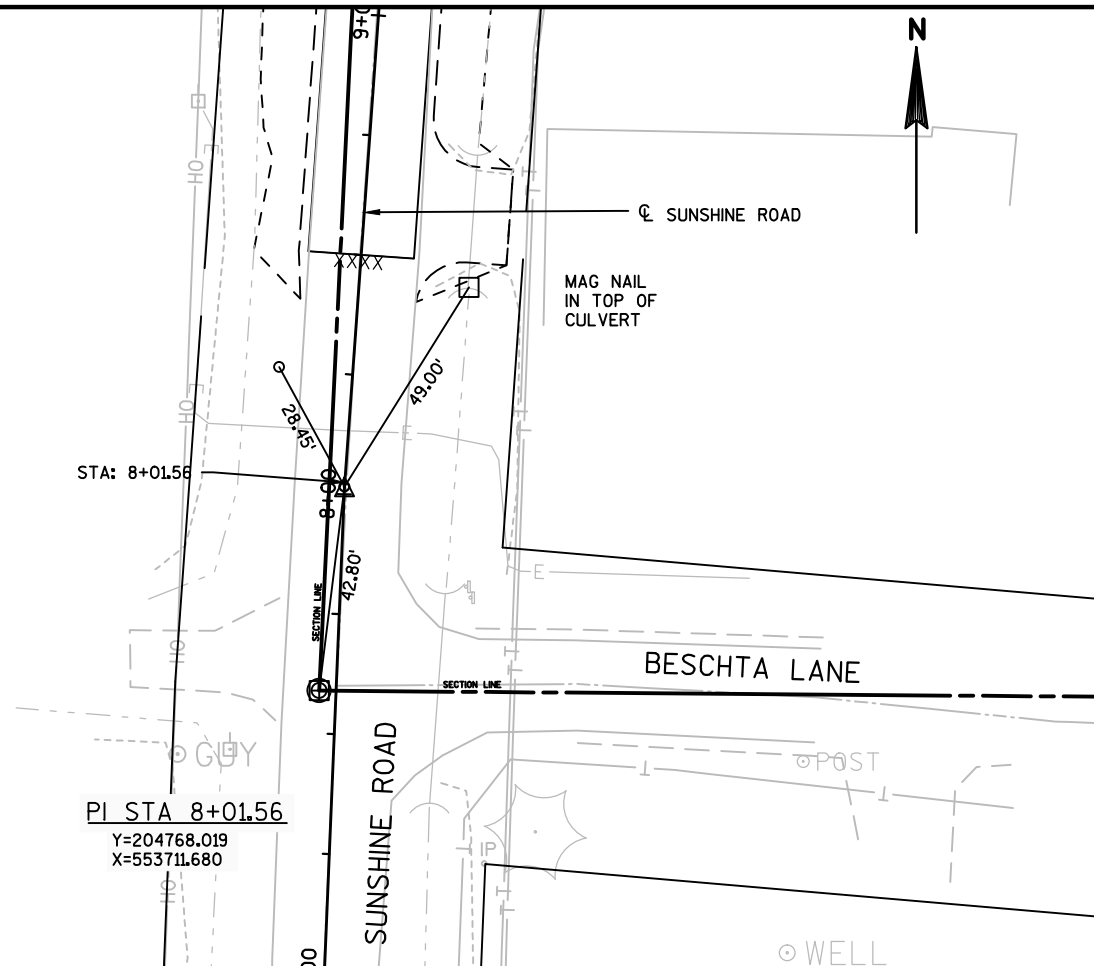
TYPICAL FINISHED SECTION - SUNSHINE RD
STA 8+50 TO STA 9+74








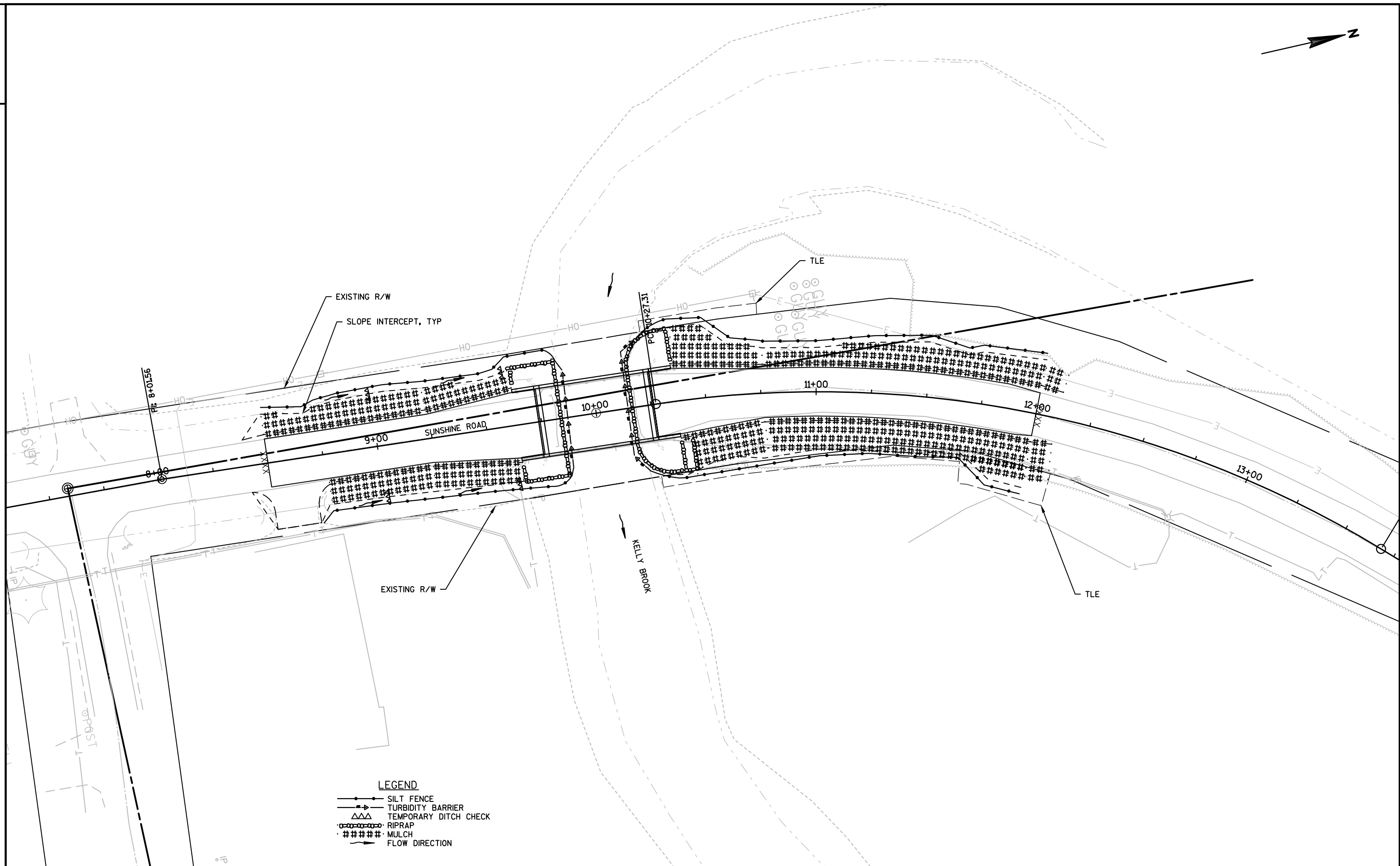
TYPICAL FINISHED SECTION - SUNSHINE RD
STA 10+37 TO STA 12+00

** SUPERELEVATION TRANSITION	
STATION TO STATION	TRANSITIONS
8+50 TO 8+85	EXISTING TO NORMAL CROWN
8+85 TO 9+63	NORMAL CROWN TO REVERSE CROWN
9+63 TO 9+74	REVERSE CROWN TO SUPERELEVATION 2.6%
9+74 TO 10+27	SUPERELEVATION 2.6% (INCLUDES BRIDGE)
10+27 TO 10+52	2.6% TO FULL SUPERELEVATION 3.9%
10+52 TO 11+50	FULL SUPERELEVATION 3.9%
11+50 TO 12+00	FULL SE 3.9% TO EXISTING CROSS-SLOPES

Δ 11' LANE WIDENS TO 11' LANE PLUS 4' PAVED SHOULDER AT THE STRUCTURE



- LEGEND
-  MAG SPIKE
 -  IRON PIPE
 -  3/4-INCH REBAR
 -  CHISELED X
 -  CENTER NOT WATER SERVICE VALVE



Estimate Of Quantities

9021-06-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0205	Grubbing	STA	1.000	1.000
0004	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0006	204.0165	Removing Guardrail	LF	110.000	110.000
0008	205.0100	Excavation Common **P**	CY	350.000	350.000
0010	206.1000	Excavation for Structures Bridges (structure) 01. B-42-133	LS	1.000	1.000
0012	210.1500	Backfill Structure Type A	TON	290.000	290.000
0014	213.0100	Finishing Roadway (project) 01. 9021-06-71	EACH	1.000	1.000
0016	305.0110	Base Aggregate Dense 3/4-Inch	TON	60.000	60.000
0018	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	690.000	690.000
0020	455.0605	Tack Coat	GAL	60.000	60.000
0022	465.0105	Asphaltic Surface	TON	190.000	190.000
0024	502.0100	Concrete Masonry Bridges	CY	212.000	212.000
0026	502.3200	Protective Surface Treatment	SY	241.000	241.000
0028	505.0400	Bar Steel Reinforcement HS Structures	LB	4,140.000	4,140.000
0030	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	28,170.000	28,170.000
0032	513.4061	Railing Tubular Type M (structure) 01. B-42-133	LF	150.000	150.000
0034	516.0500	Rubberized Membrane Waterproofing	SY	18.000	18.000
0036	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	300.000	300.000
0038	606.0200	Riprap Medium	CY	3.000	3.000
0040	606.0300	Riprap Heavy	CY	135.000	135.000
0042	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	136.000	136.000
0044	619.1000	Mobilization	EACH	1.000	1.000
0046	624.0100	Water	MGAL	4.600	4.600
0048	625.0100	Topsoil	SY	1,340.000	1,340.000
0050	627.0200	Mulching	SY	1,340.000	1,340.000
0052	628.1504	Silt Fence	LF	810.000	810.000
0054	628.1520	Silt Fence Maintenance	LF	810.000	810.000
0056	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0058	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0060	628.6005	Turbidity Barriers	SY	160.000	160.000
0062	628.7504	Temporary Ditch Checks	LF	160.000	160.000
0064	628.7570	Rock Bags	EACH	30.000	30.000
0066	629.0210	Fertilizer Type B	CWT	0.800	0.800
0068	630.0130	Seeding Mixture No. 30	LB	23.000	23.000
0070	630.0160	Seeding Mixture No. 60	LB	10.000	10.000
0072	630.0200	Seeding Temporary	LB	19.000	19.000
0074	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0076	637.2230	Signs Type II Reflective F	SF	12.000	12.000

Estimate Of Quantities

9021-06-71

Line	Item	Item Description	Unit	Total	Qty
0078	638.2602	Removing Signs Type II	EACH	4.000	4.000
0080	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0082	642.5001	Field Office Type B	EACH	1.000	1.000
0084	643.0420	Traffic Control Barricades Type III	DAY	1,200.000	1,200.000
0086	643.0705	Traffic Control Warning Lights Type A	DAY	1,920.000	1,920.000
0088	643.0900	Traffic Control Signs	DAY	840.000	840.000
0090	643.5000	Traffic Control	EACH	1.000	1.000
0092	645.0111	Geotextile Type DF Schedule A	SY	84.000	84.000
0094	645.0120	Geotextile Type HR	SY	200.000	200.000
0096	646.1005	Marking Line Paint 4-Inch	LF	1,400.000	1,400.000
0098	650.4500	Construction Staking Subgrade	LF	298.000	298.000
0100	650.5000	Construction Staking Base	LF	298.000	298.000
0102	650.6500	Construction Staking Structure Layout (structure) 01. B-42-133	LS	1.000	1.000
0104	650.9910	Construction Staking Supplemental Control (project) 01. 9021-06-71	LS	1.000	1.000
0106	650.9920	Construction Staking Slope Stakes	LF	298.000	298.000
0108	690.0150	Sawing Asphalt	LF	44.000	44.000
0110	715.0502	Incentive Strength Concrete Structures	DOL	1,272.000	1,272.000
0112	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	150.000	150.000
0114	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000
0116	SPV.0060	Special 01. Locate and Replace Existing Land Parcel Monuments	EACH	3.000	3.000

EARTHWORK

Di vi si on	From/To Station	Locati on	205. 0100 Common Excavati on	Unexpanded Fill	Expanded Fill Factor 1. 25	Mass Ordinate +/- (14)	Waste
SOUTH OF BRIDGE	8+25/9+73. 75	SUNSHI NE RD	163	8	10	152	152
NORTH OF BRIDGE	10+26. 25/12+25	SUNSHI NE RD	185	28	35	149	149
Rounded Total			350	35	45	305	305

14) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

CLEARING & GRUBBING

STATION	LOCATION	201. 0205 GRUBBI NG STATION
11+00/12+00 RT	SUNSHI NE	1
TOTALS		1

REMOVING GUARDRAIL

STATION	TO	STATION	DI R	LOCATION	204. 0165 REMOVI NG GUARDRAI L LF
9+57	-	10+57	LT	SUNSHI NE	55
9+57	-	10+57	RT	SUNSHI NE	55
TOTALS					110

BASE AGGREGATE DENSE AND WATER

STATION TO STATION	LOCATION	305. 0110 BASE AGGREGATE DENSE 3/4-INCH TON	305. 0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624. 0100 WATER MGAL
8+25 - STRUCTURE	SUNSHI NE	20	290	1. 9
STRUCTURE - 12+00	SUNSHI NE	25	400	2. 6
DWY	SUNSHI NE	15	---	0. 1
TOTALS		60	690	4. 6

LANDSCAPING

STATION	TO	STATION	DI R	LOCATION	625. 0100 TOPSOI L SY	627. 0200 MULCHI NG SY	630. 0130 SEEDI NG NO 30 LB	630. 0160 SEEDI NG NO 60 LB	630. 0200 SEEDI NG TEMPORARY LB	629. 0210 FERTI LI ZER TYPE B CWT
8+40	-	9+65	LT	SUNSHI NE	190	190	3	---	3	0. 1
8+40	-	9+65	RT	SUNSHI NE	220	220	4	---	3	0. 1
10+35	-	12+10	LT	SUNSHI NE	310	310	5	---	4	0. 2
10+35	-	12+10	RT	SUNSHI NE	350	350	6	---	5	0. 2
UNDI STRI BUTED				SUNSHI NE	270	270	5	10	4	0. 2
TOTALS					1, 340	1, 340	23	10	19	0. 8

ASPHALTIC ITEMS

STATION TO STATION	LOCATI ON	455. 0605 TACK COAT GAL	465. 0105 ASPHALT I C SURFACE TON
8+50 - STRUCTURE	SUNSHI NE	35	110
STRUCTURE - 12+00	SUNSHI NE	25	80
TOTALS		60	190

TURBIDITY BARRIER

STATION	LOCATI ON	628. 6005 TURBI DI TY BARRI ER SY
9+85	SUNSHI NE ROAD	80
10+10	SUNSHI NE ROAD	80
TOTAL		160

EROSION CONTROL ITEMS

STATION	TO	STATION	DI R	LOCATION	628. 1504 SILT FENCE LF	628. 1520 SILT FENCE MAINTENANCE LF	628. 1905 MOBI LI ZATI ONS EROSI ON CONTROL EACH	628. 1910 MOBI LI ZATI ONS EMERGENCY EROSI ON CONTROL EACH	628. 7504 TEMPORARY DITCH CHECKS LF	628. 7570 ROCK BAGS EACH
8+40	-	9+65	LT	SUNSHI NE	140	140	---	---	32	---
8+40	-	9+65	RT	SUNSHI NE	120	120	---	---	32	---
10+35	-	12+10	LT	SUNSHI NE	210	210	---	---	32	---
10+35	-	12+10	RT	SUNSHI NE	180	180	---	---	32	---
UNDI STRI BUTED				SUNSHI NE	160	160	4	2	32	30
TOTALS					810	810	4	2	160	30

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

SIGNS REFLECTIVE TYPE II & POSTS WOOD

STATION	DIR	LOCATION	CODE	SIGN SIZE HORI Z X VERT IN X IN	634. 0614 POSTS WOOD 4X6-INCH X 14-FT EACH	637. 2230 SIGNS TYPE II REL FECTIVE F SF
9+62	LT	SUNSHI NE	W5-52L	12 X 36	1	3
9+62	RT	SUNSHI NE	W5-52R	12 X 36	1	3
10+38	LT	SUNSHI NE	W5-52R	12 X 36	1	3
10+38	RT	SUNSHI NE	W5-52L	12 X 36	1	3
TOTALS					4	12

TRAFFIC CONTROL ROAD CLOSURE

LOCATION	APROX. SERVI CE PERI OD	643. 0420 TRAFFI C CONTROL BARRI CADES TYPE III EACH		643. 0705 TRAFFI C CONTROL WARNI NG LI GHTS TYPE A EACH		643. 0900 TRAFFI C CONTROL SI GNS EACH	
		NO.	DAYS	NO.	DAYS	NO.	DAYS
NORTH OF PROJECT	60	10	600	16	960	7	420
SOUTH OF PROJECT	60	10	600	16	960	7	420
			1, 200		1, 920		840

CONSTRUCTION STAKING

STATION	TO	STATION	LOCATION	650. 4500 CONSTRUCTI ON STAKI NG SUBGRADE LF	650. 5000 CONSTRUCTI ON STAKI NG BASE LF	CATEGORY 0020 650. 6500 CONSTRUCTI ON STAKI NG STRUCTURE LAYOUT B-42-133 LS	650. 9910 CONSTRUCTI ON STAKI NG SUPPLEMENTAL CONTROL 9021-06-71 LS	650. 9920 CONSTRUCTI ON STAKI NG SLOPE STAKES LF
8+50	-	9+74	SUNSHI NE	124	124	---	---	124
10+26	-	12+00	SUNSHI NE	174	174	---	---	174
PROJECT				---	---	1	---	---
TOTALS				298	298	1	1	298

REMOVING SIGNS TYPE II AND REMOVING SMALL SIGN SUPPORTS

STATION	DIR	LOCATION	DESCRI PTI ON	638. 2602 REMOVI NG SI GNS TYPE II EACH	638. 3000 REMOVI NG SMALL SI GN SUPPORTS EACH
9+65	LT	SUNSHI NE	OBJECT MARKER	1	1
9+65	RT	SUNSHI NE	OBJECT MARKER	1	1
10+34	LT	SUNSHI NE	OBJECT MARKER	1	1
10+34	RT	SUNSHI NE	OBJECT MARKER	1	1
TOTALS				4	4

MARKING LINE PAINT

STATION	LOCATION	646. 1005	
		4-INCH DOUBLE YELLOW LF	4-INCH WHI TE LF
8+50 - 12+00	SUNSHI NE	700	700
TOTAL		1, 400	

SAWING ASPHALT

STATION	LOCATION	690. 0150 SAWI NG ASPHALT LF
8+50	SUNSHI NE	22
12+00	SUNSHI NE	22
TOTAL		44

LOCATE AND REPLACE EXISTING LAND MONUMENTS

STATION	DIR	LOCATION	DESCRI PTI ON	SPV. 0060. 01 LOCATE AND REPLACE EXI STI NG LAND PARCEL MONUMENTS EACH
10+62	RT	SUNSHI NE	I RON PI N	1
11+37	RT	SUNSHI NE	I RON PI N	1
11+74	RT	SUNSHI NE	I RON PI N	1
TOTALS				3

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

SCHEDULE OF LANDS AND INTEREST

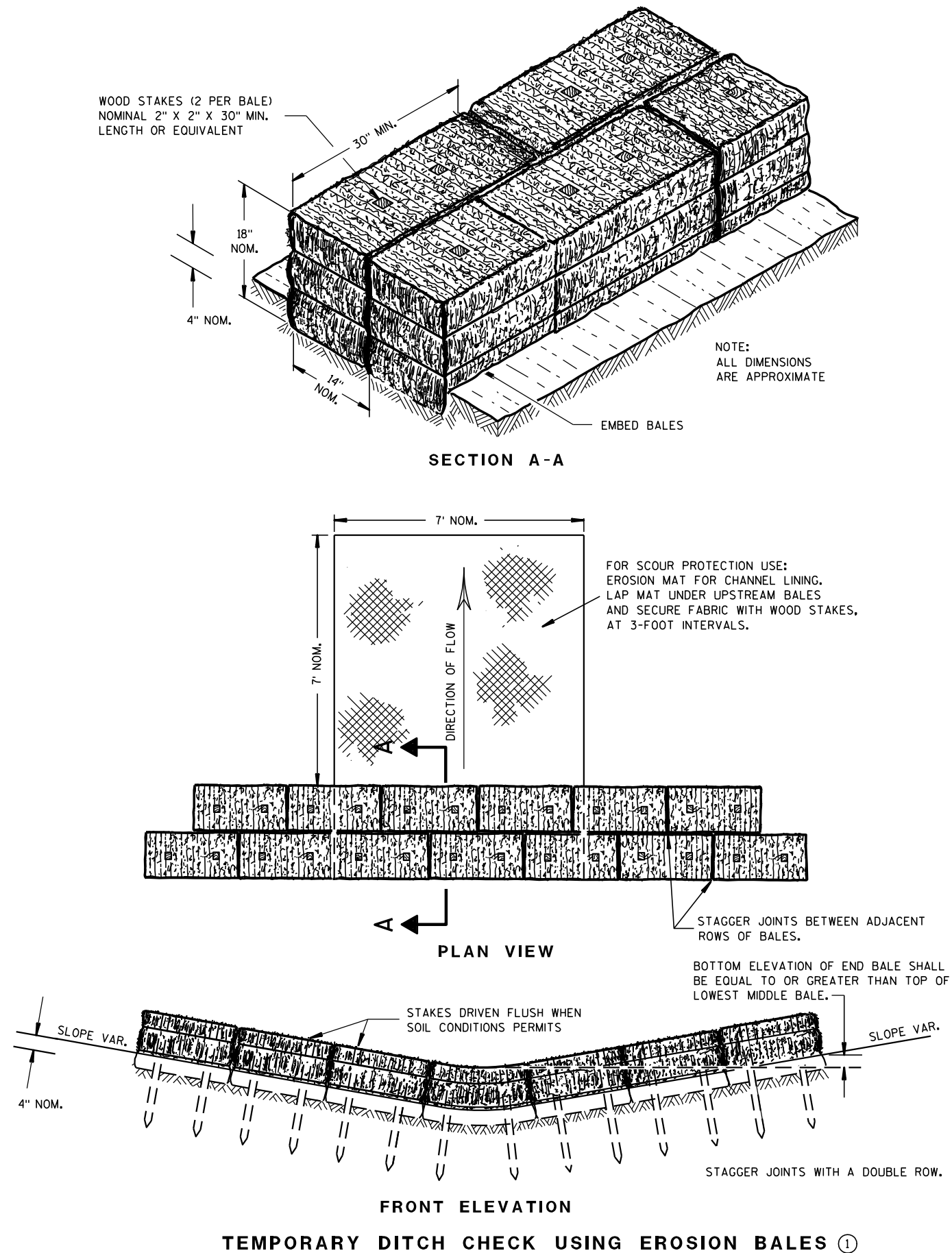
OWNER	INTEREST REQUIRED	RIGHT - OF - WAY NEW EXISTING TOTAL	TLE AREA
DOUGLAS C. AUBRY & JULIA A. AUBRY	TLE	---	0.03 AC
MARC R. GLIME & APRIL R. GLIME	TLE	---	0.01 AC
CENTURY LINK	RELEASE OF RIGHTS	---	---

**END PROJECT 9021-06-71
STA 12+00.00**



Standard Detail Drawing List

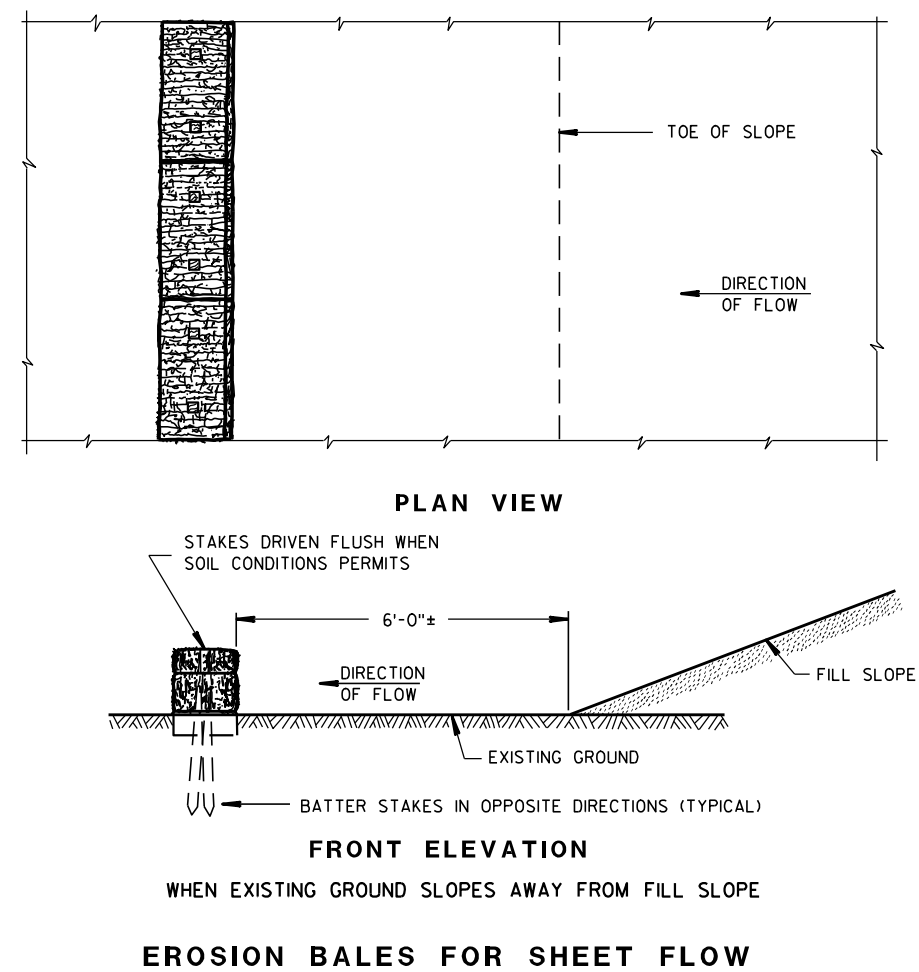
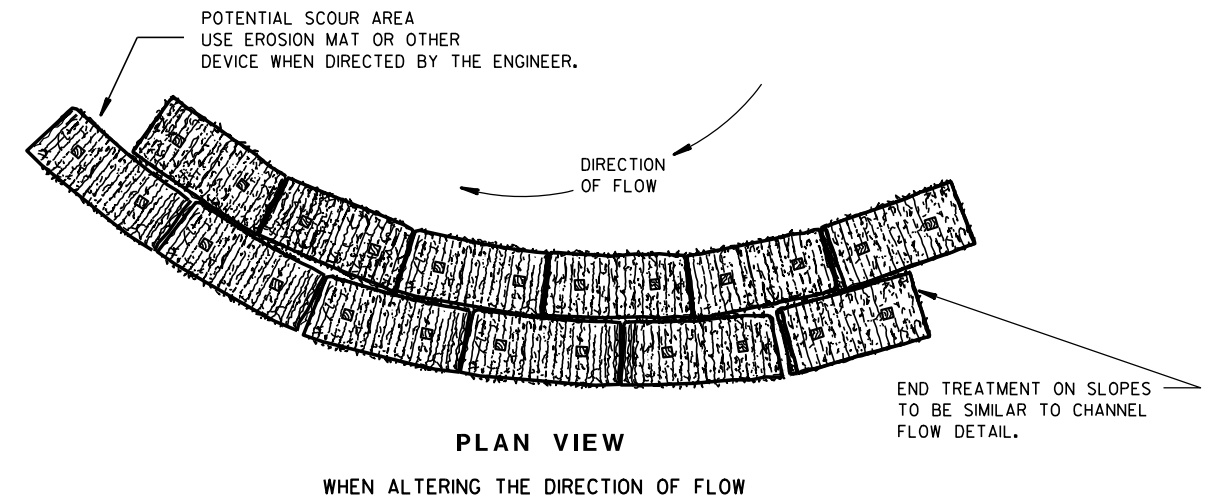
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-08	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-17A	LONGITUDINAL MARKING (MAINLINE)



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

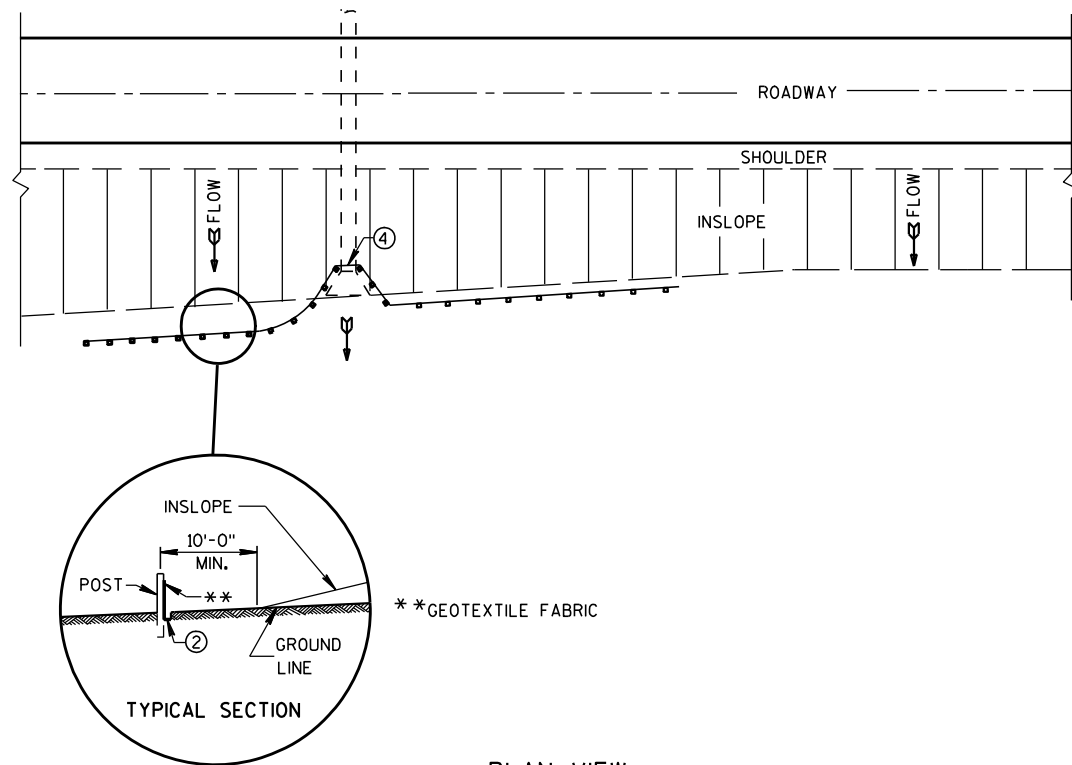
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

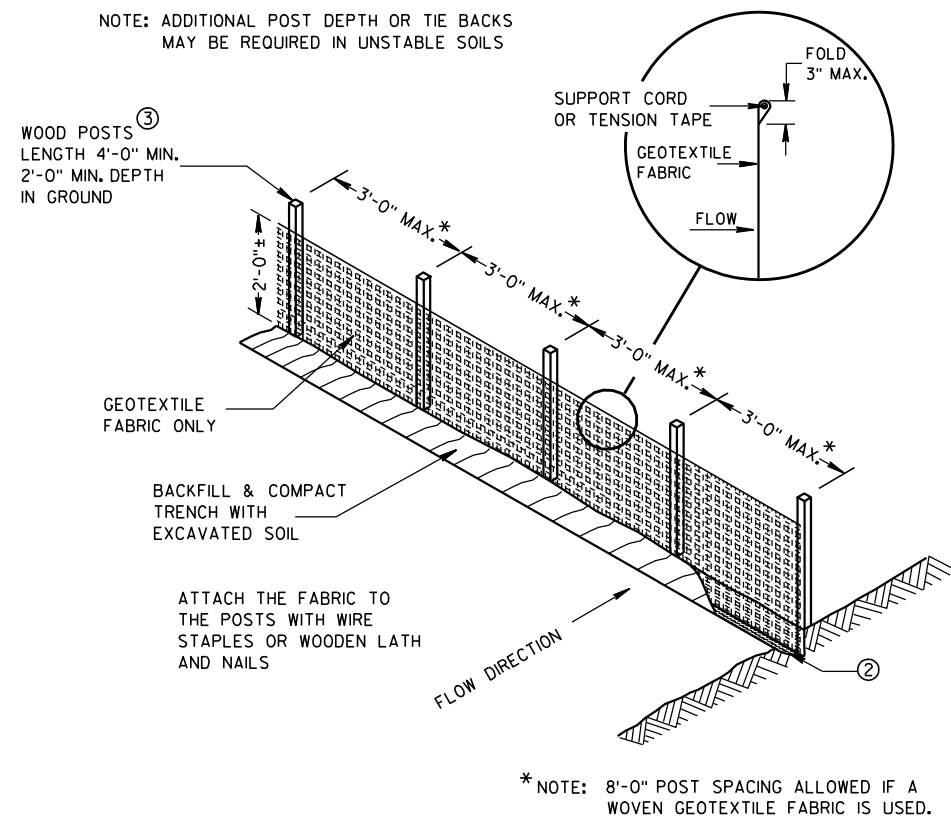
6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

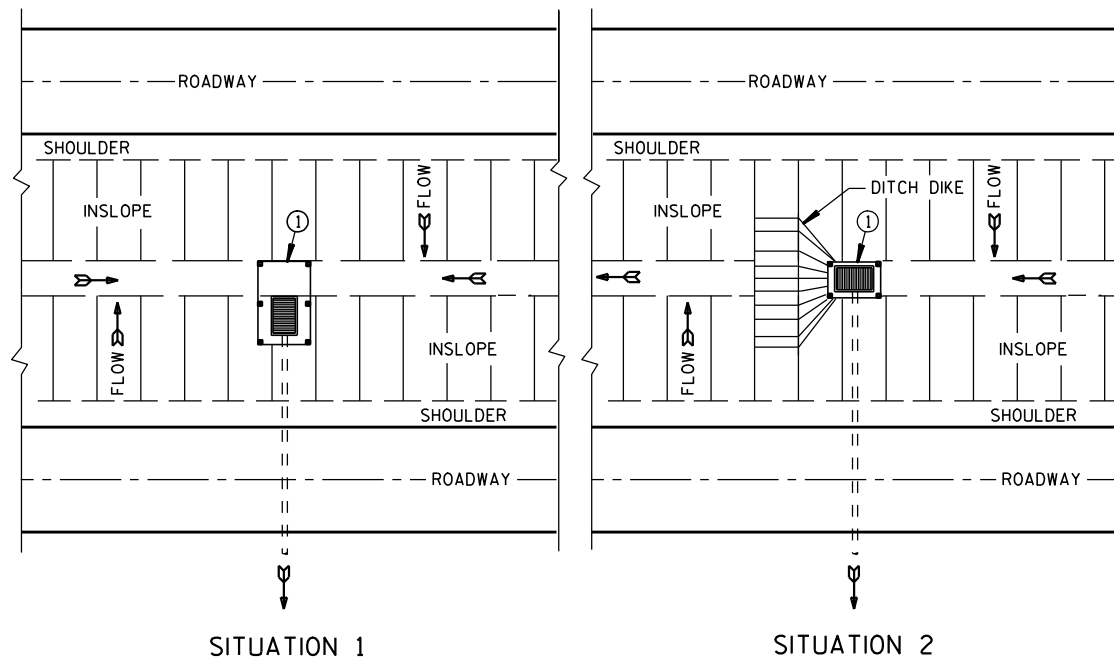


TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

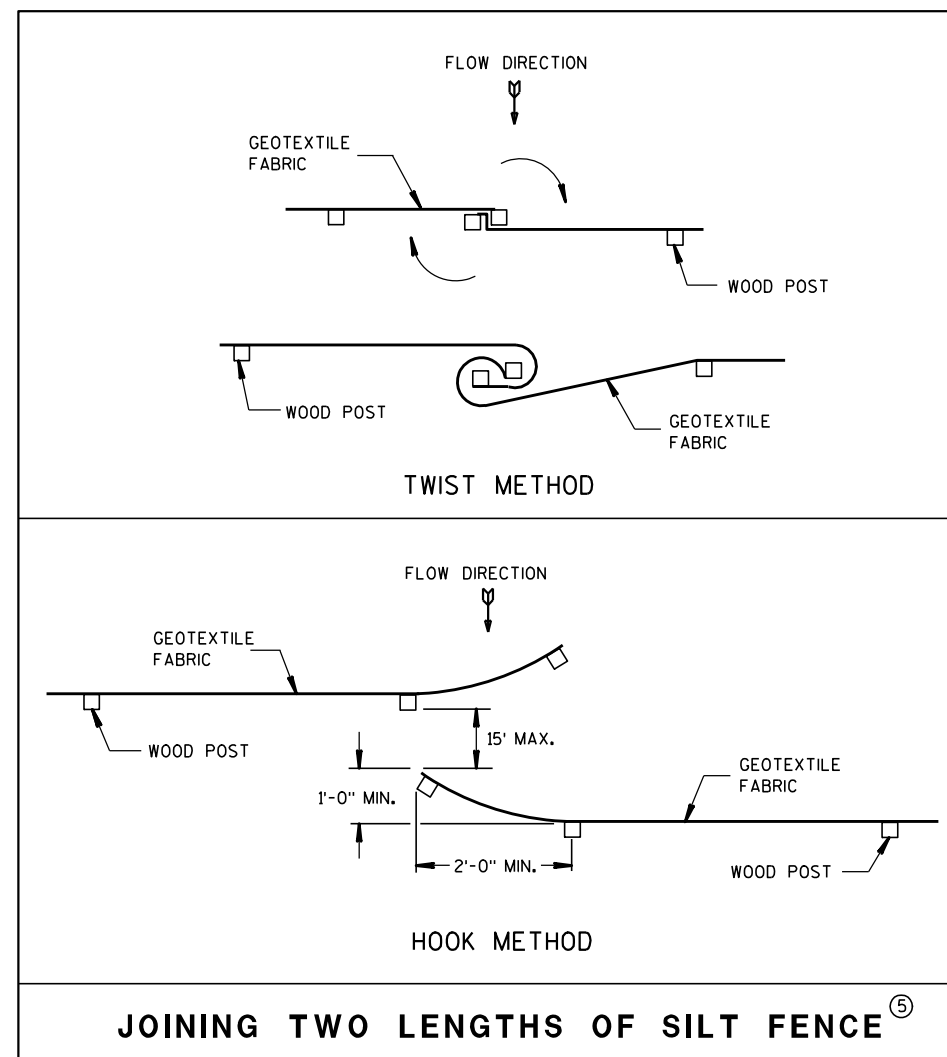


SILT FENCE



PLAN VIEW

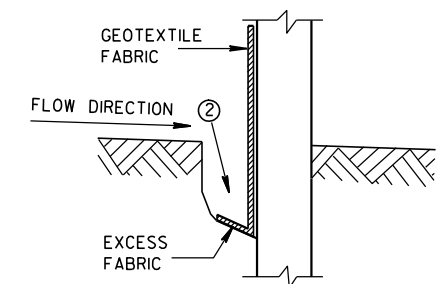
SILT FENCE AT MEDIAN SURFACE DRAINS



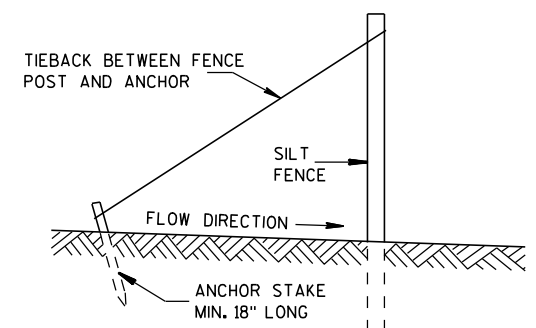
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK (WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

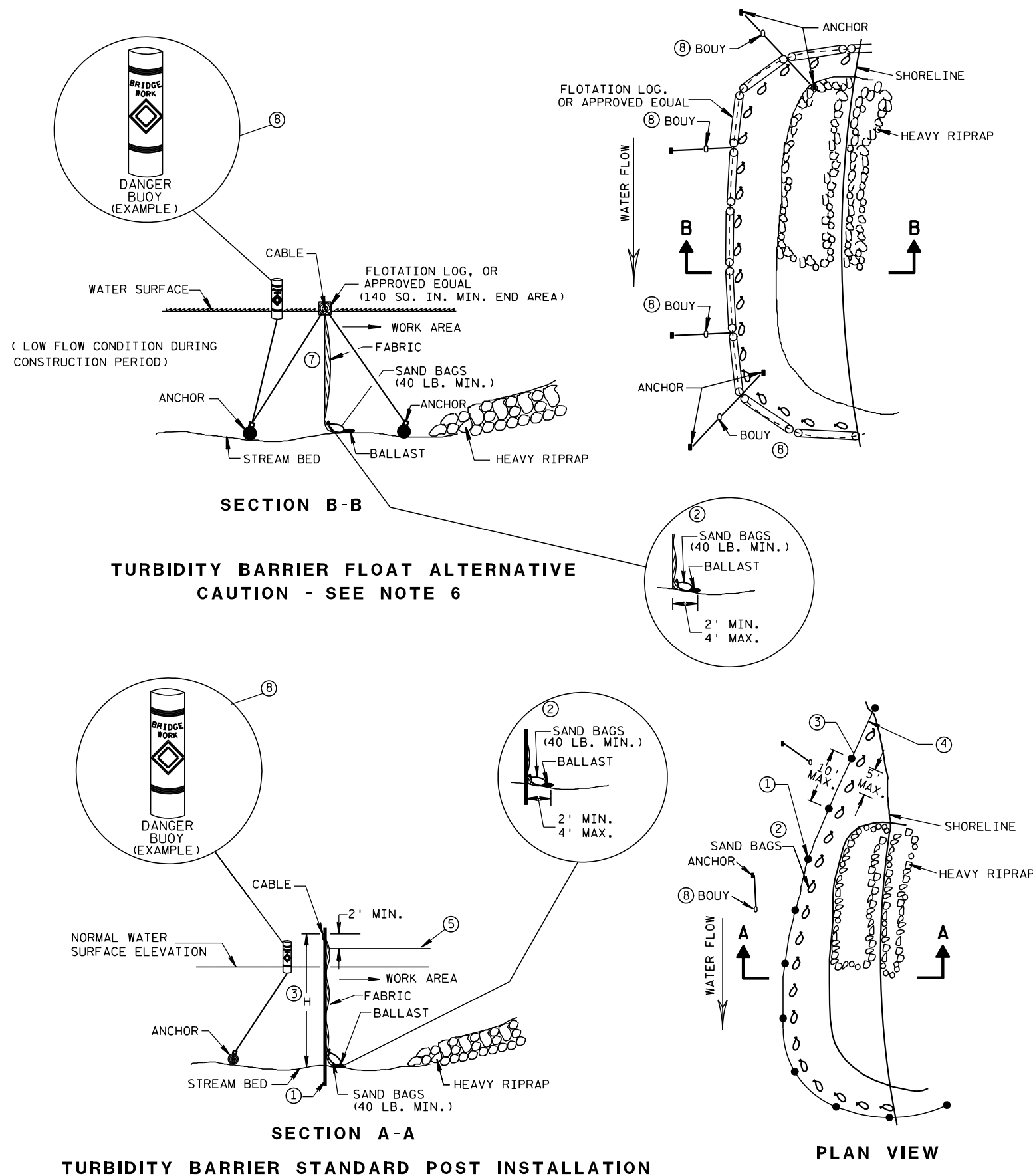
APPROVED

4-29-05

DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

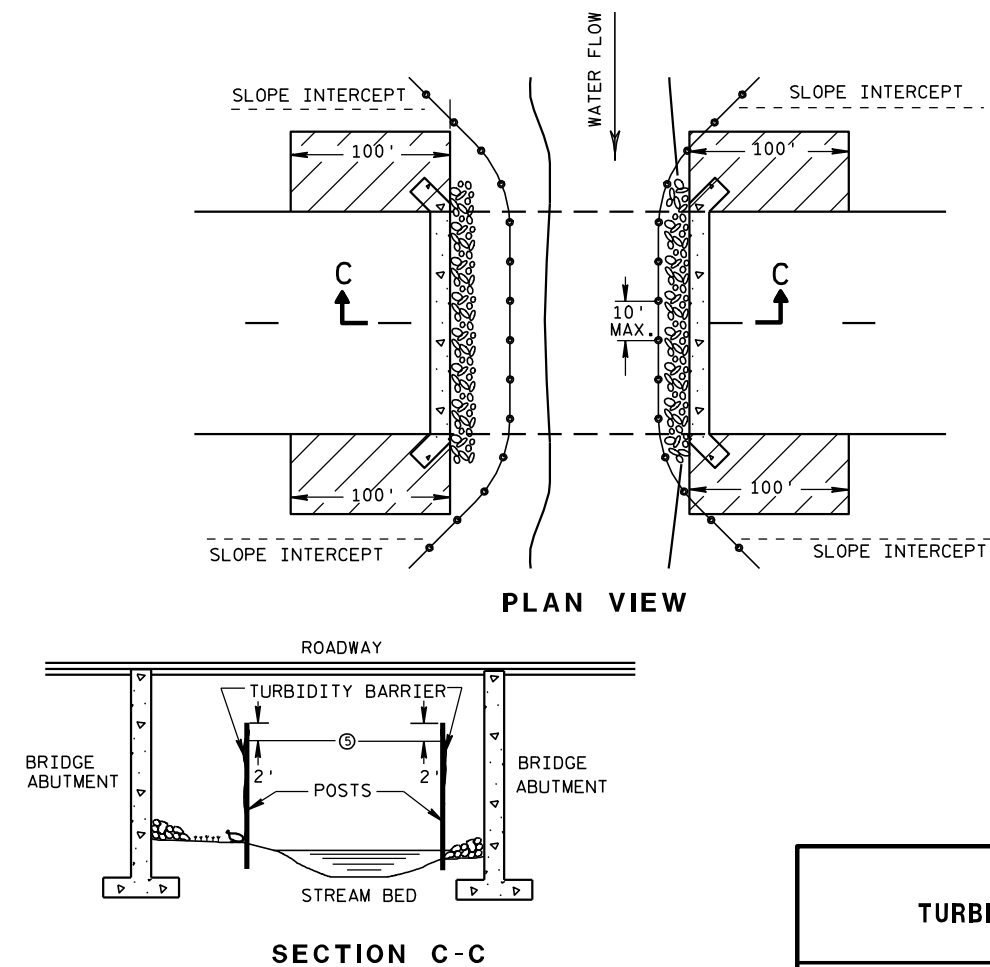


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

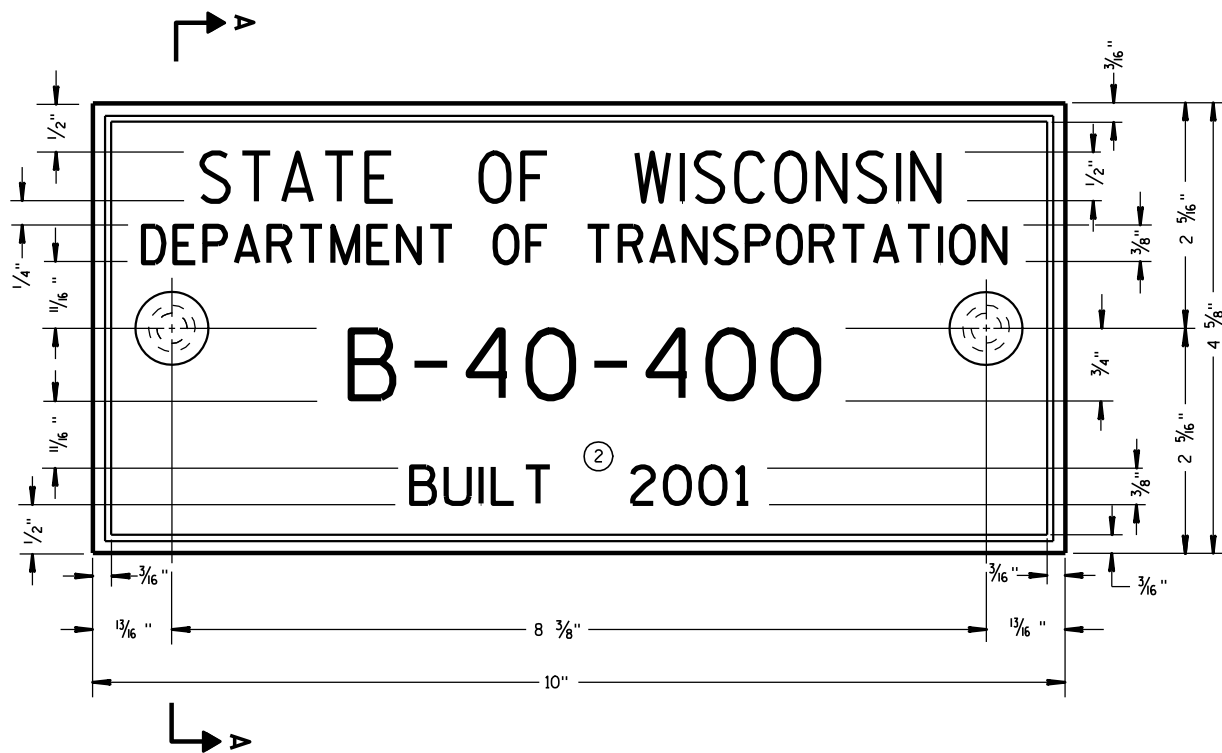
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

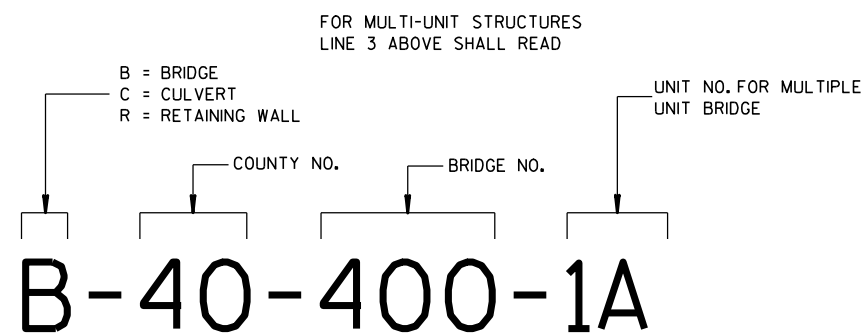
6/04/02
DATE

FHWA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



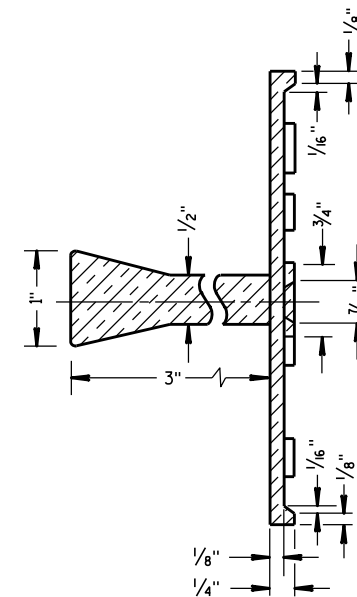
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

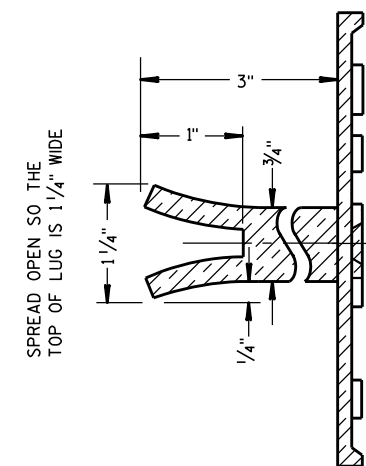
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



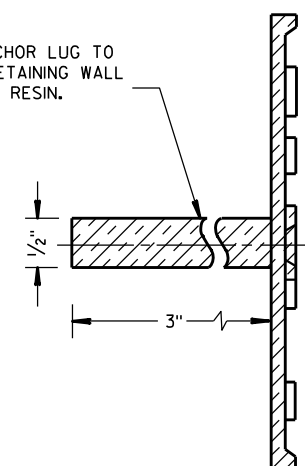
SECTION A-A



SPREAD OPEN SO THE
TOP OF LUG IS 1 1/4" WIDE

ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

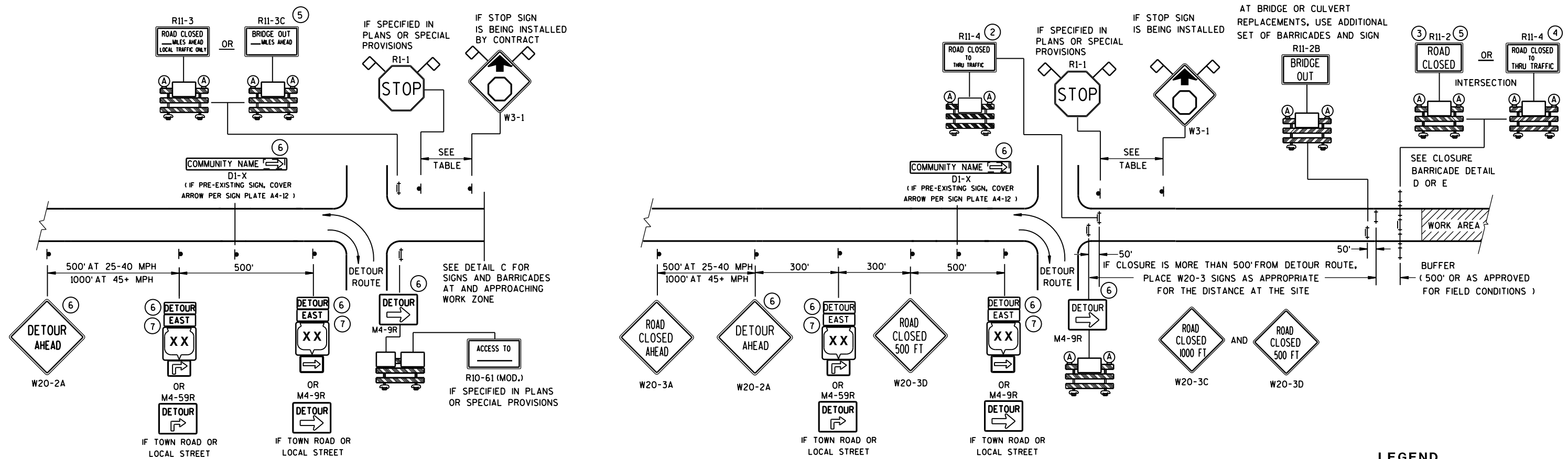
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

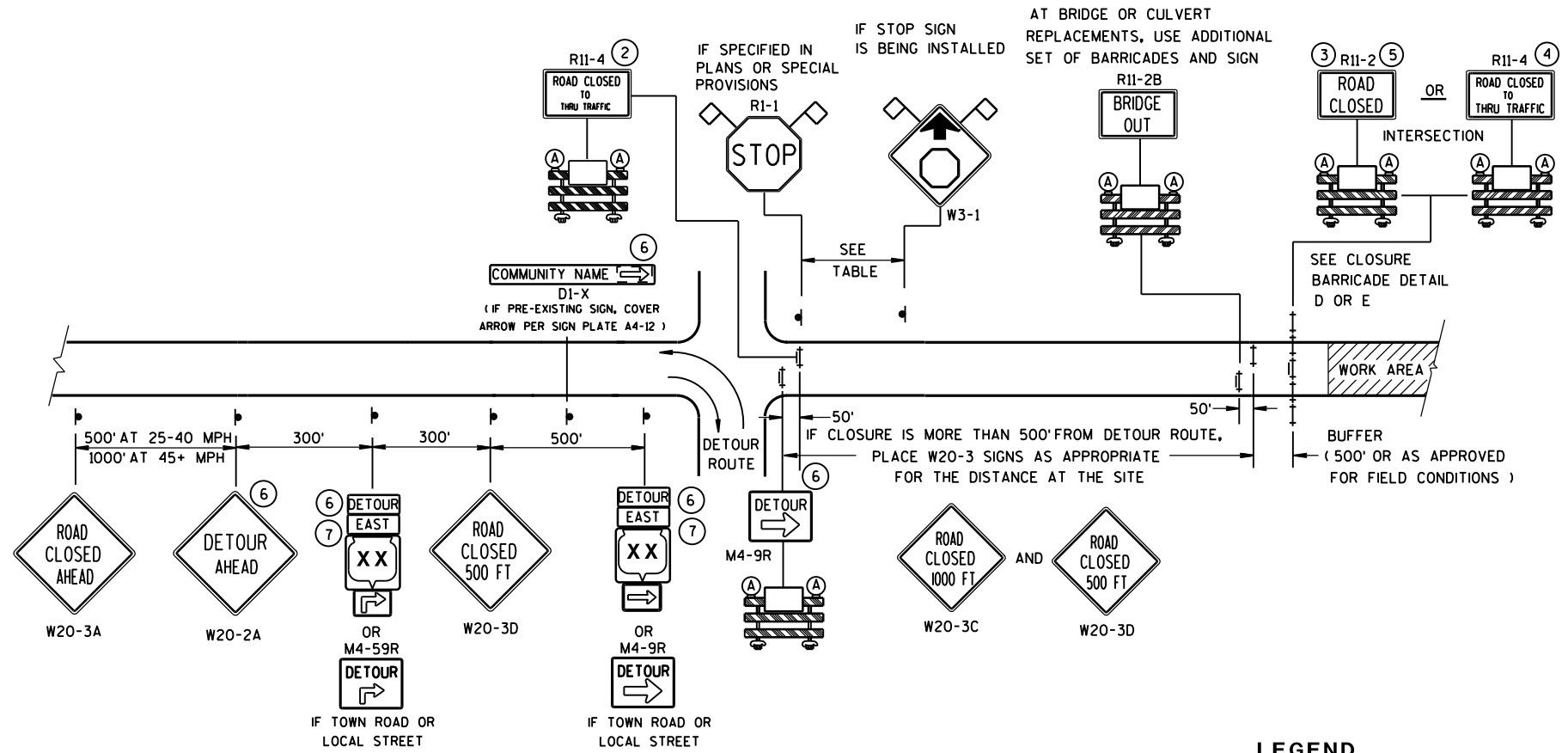
FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR

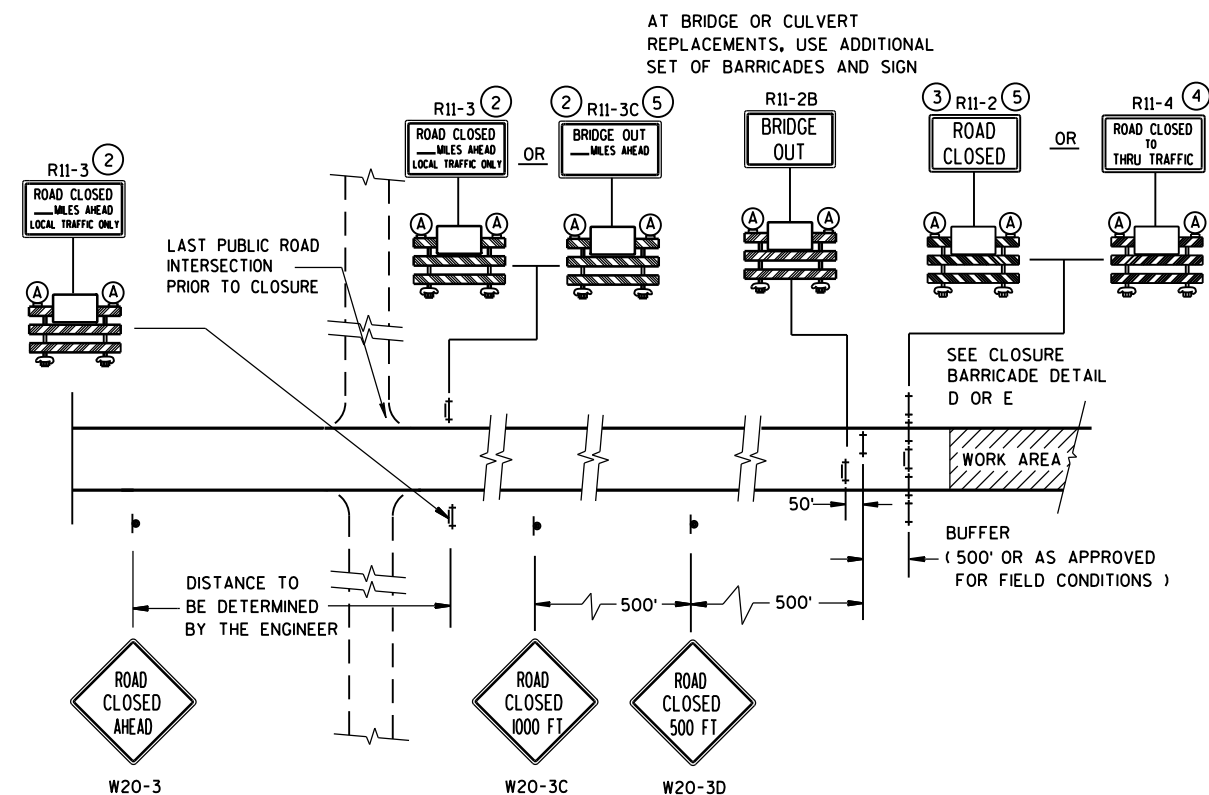
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B

MAINLINE CLOSURE WITH POSTED DETOUR





WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)









DETAIL C



MAINLINE CLOSURE, NO POSTED DETOUR

LEGEND


- | | |
|---|--|
|  | SIGN ON PERMANENT SUPPORT |
|  | TYPE III BARRICADE |
|  | TYPE III BARRICADE WITH
ATTACHED SIGN |
|  | TYPE "A" WARNING LIGHT (FLASHING) |

 WORK AREA

 M4-8
 M3-X
 M1-4
OR
 M1-5A
OR
 M1-6

 OR 

M05-1 M06-1

 FLAGS, 16" X 16" MIN., (ORANGE)

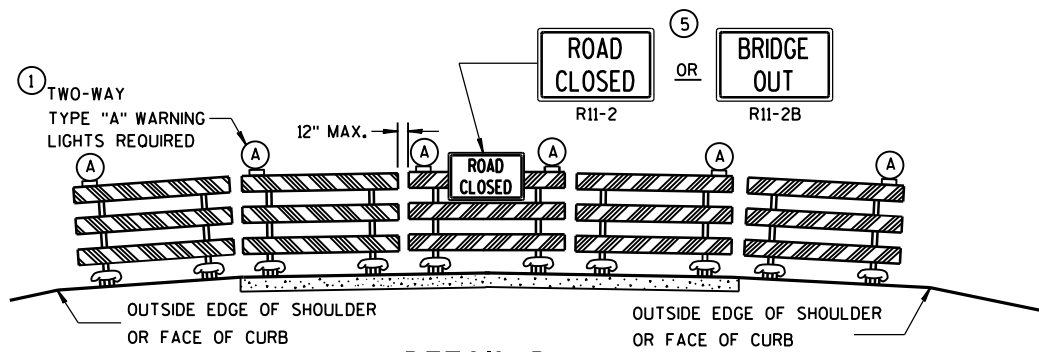
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (F T)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

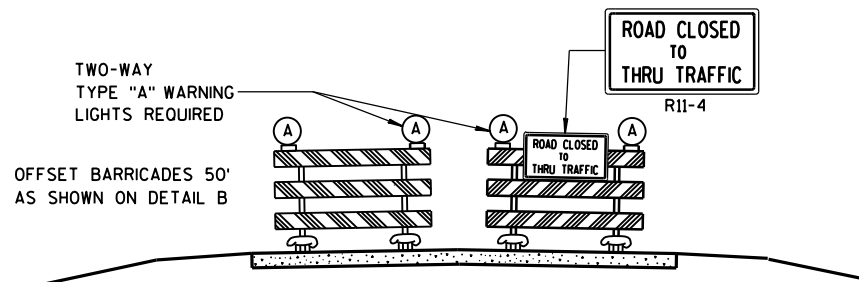
BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

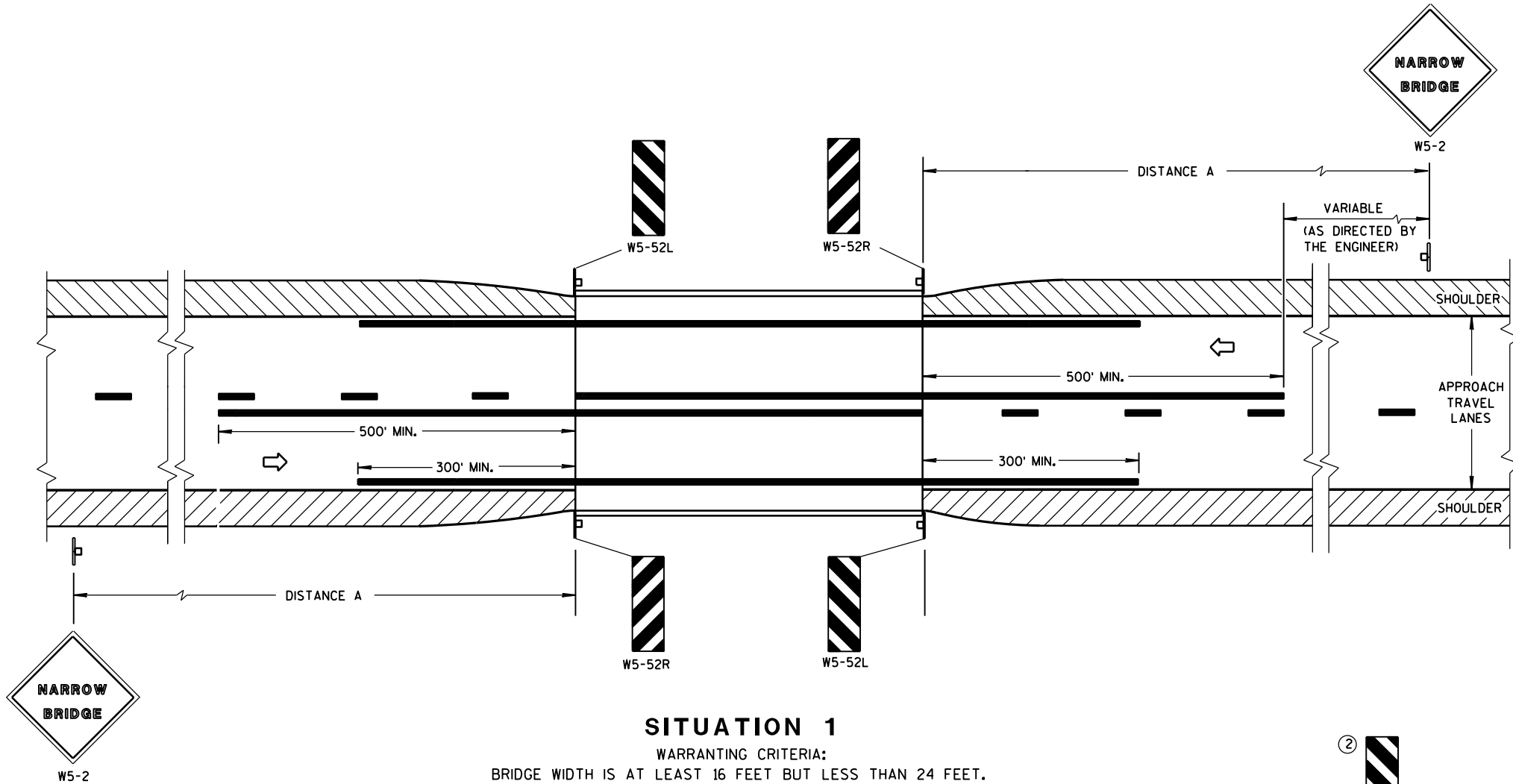
R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



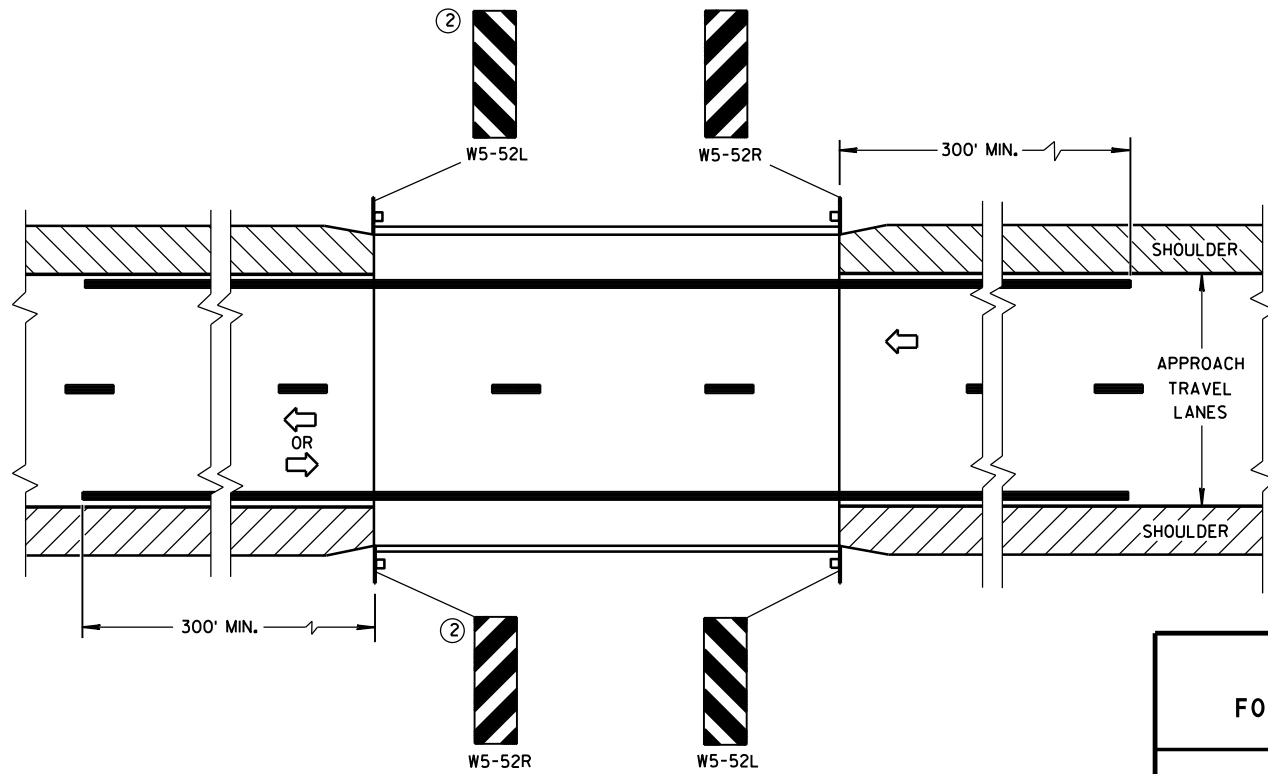
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

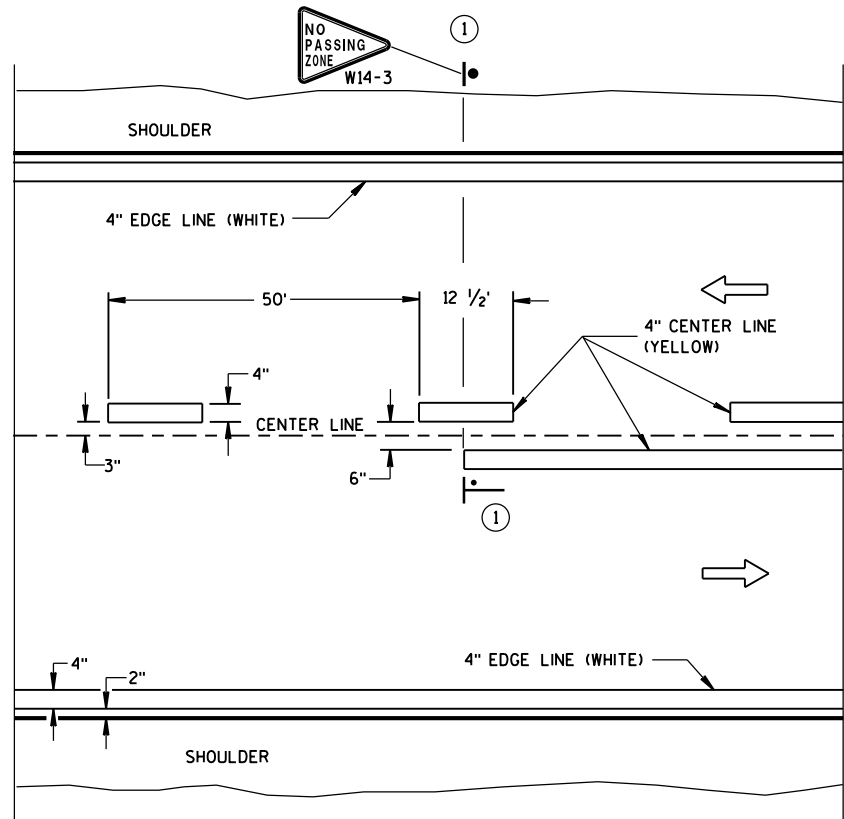
- ① LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ② OMIT ON ONE-WAY TRAVELLED WAYS.
- ③ EDGE OF W5-52 SIGN SHALL BE PLACED IN LINE WITH FACE OF CURB OR PARAPET.



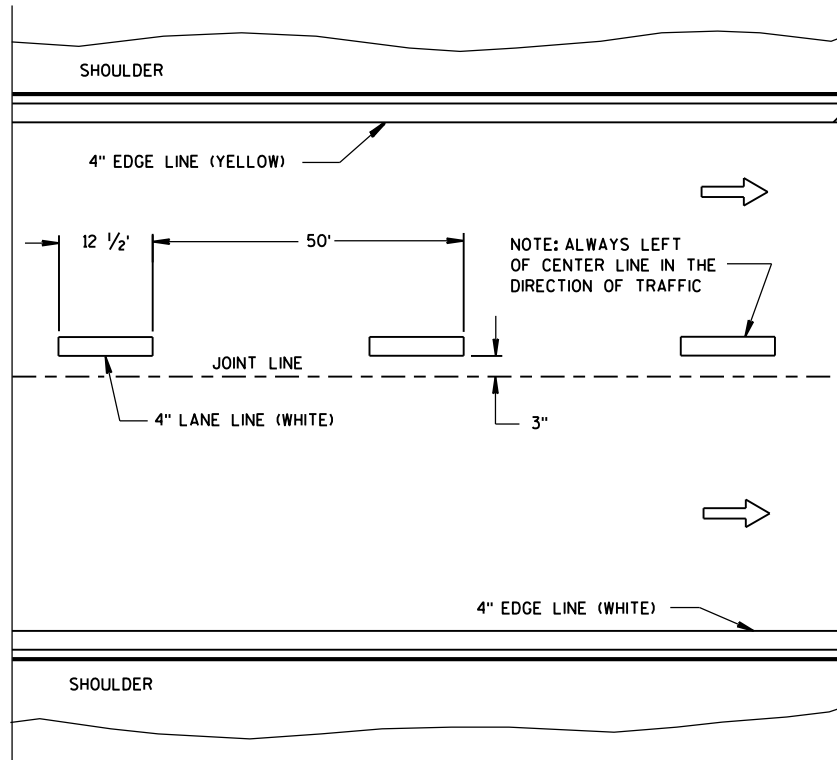
SIGNING & MARKING
FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-18-16 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

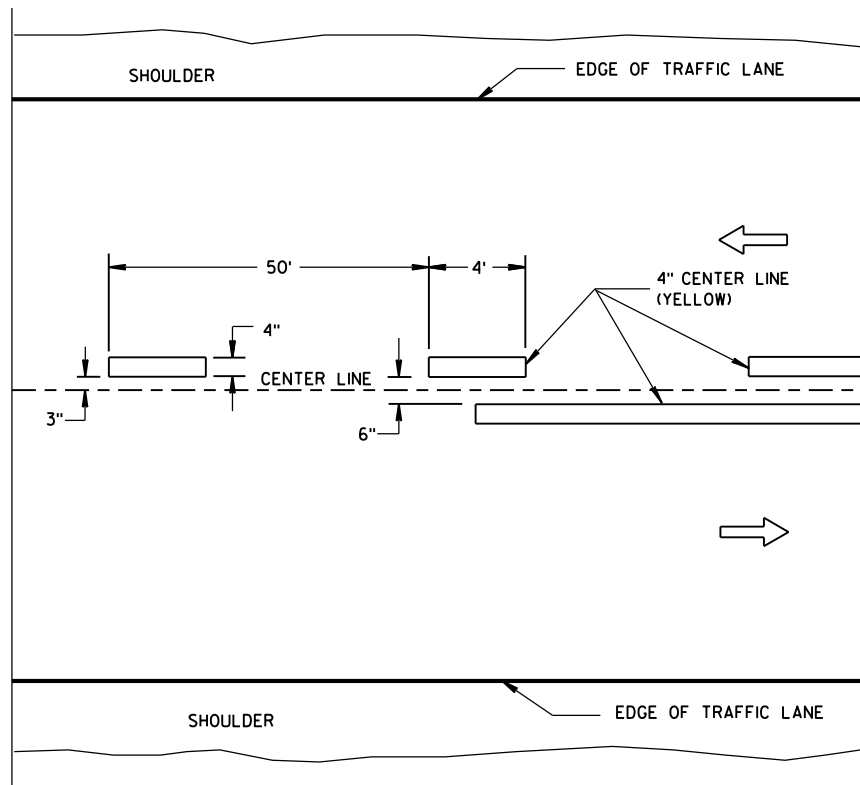


TWO WAY TRAFFIC

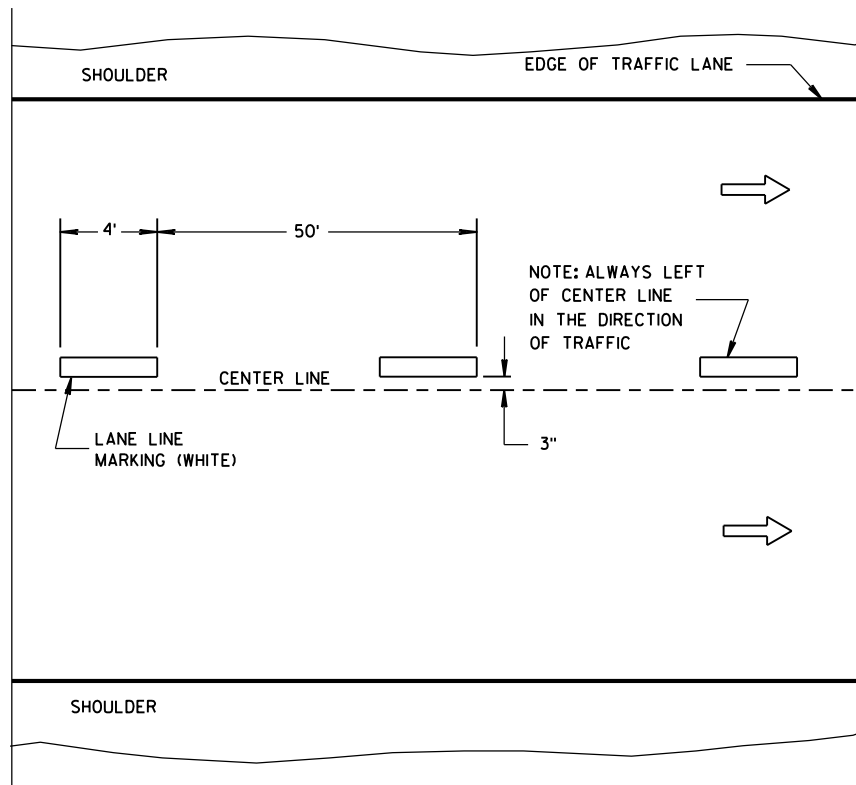


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① NO PASSING ZONE W14-3 SIGN SHALL BE LOCATED WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

LEGEND

├── "T" MARKING

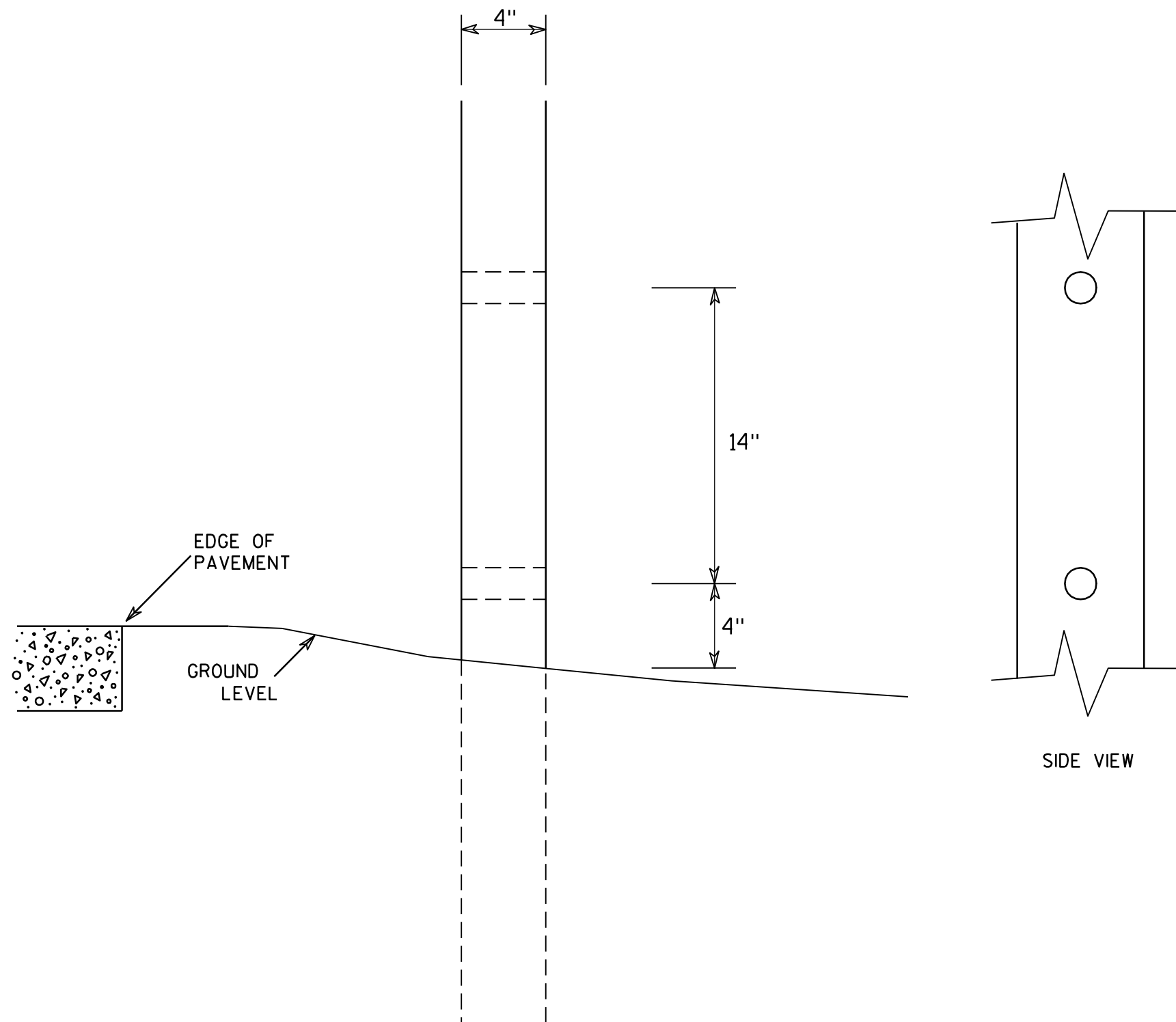
● POST MOUNTED SIGN

LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2016 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

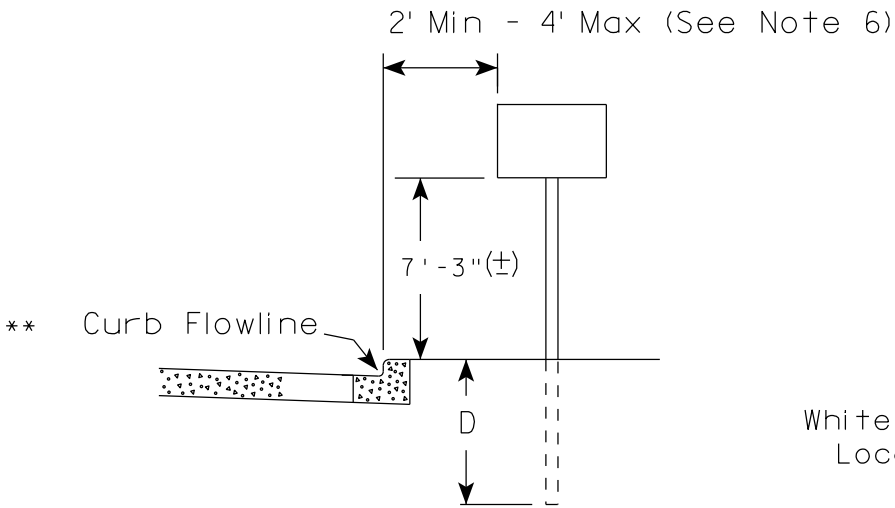
HWY:

COUNTY:

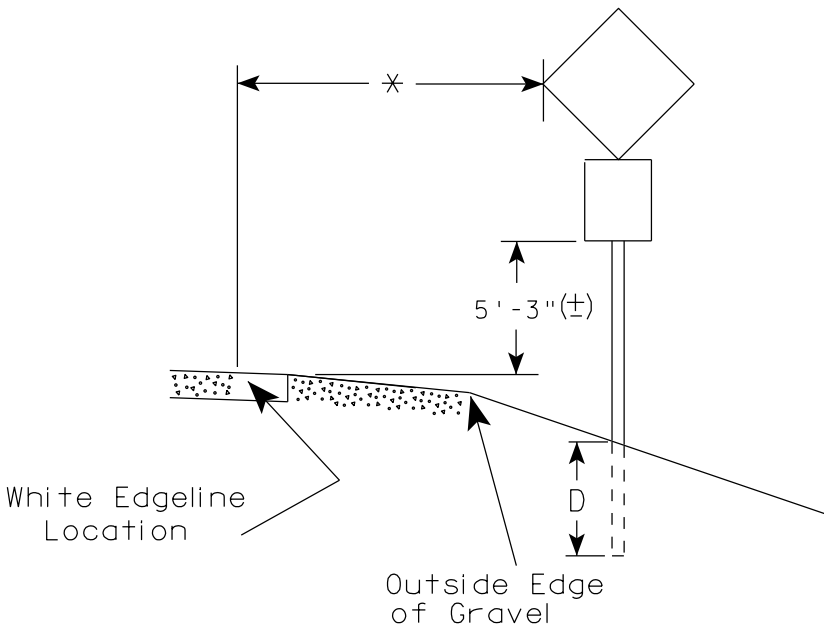
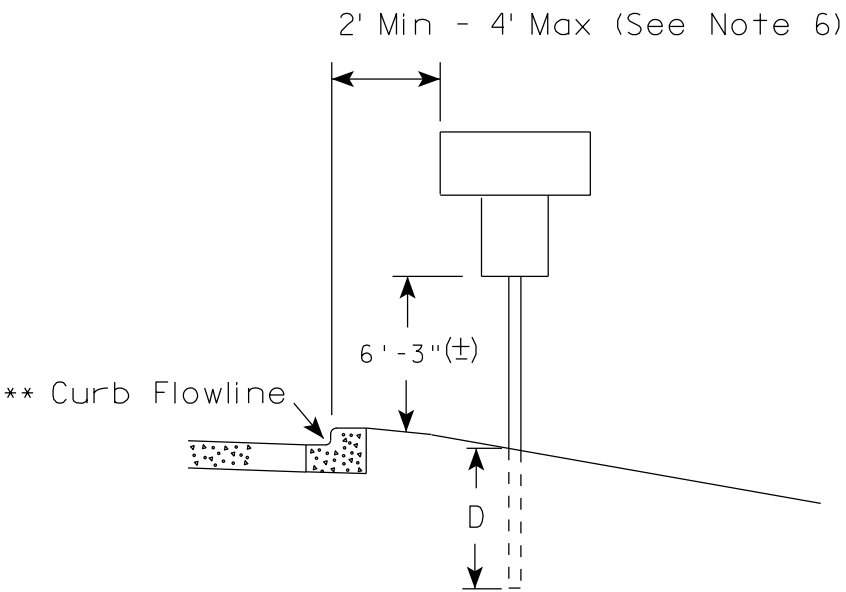
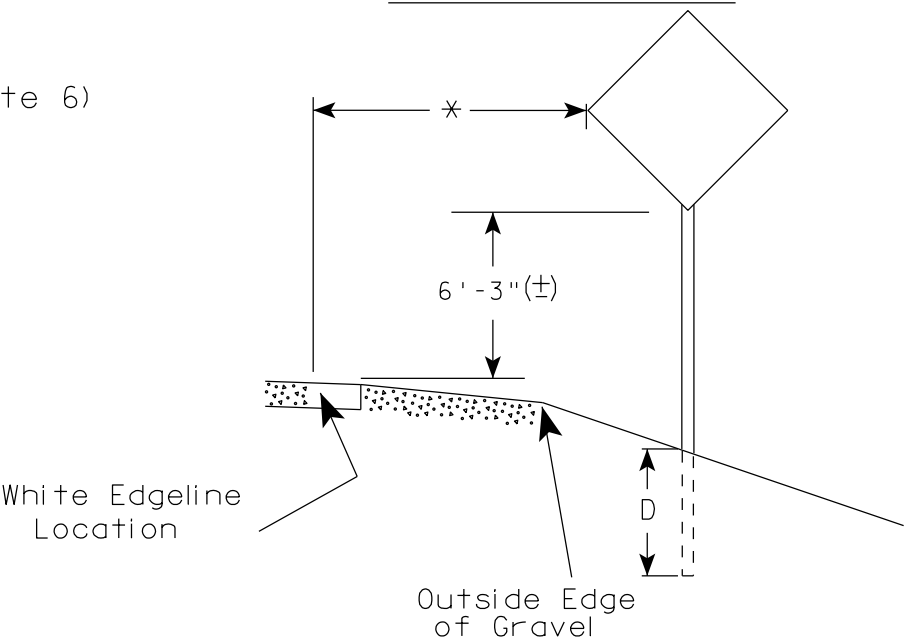
SHEET NO:

E

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

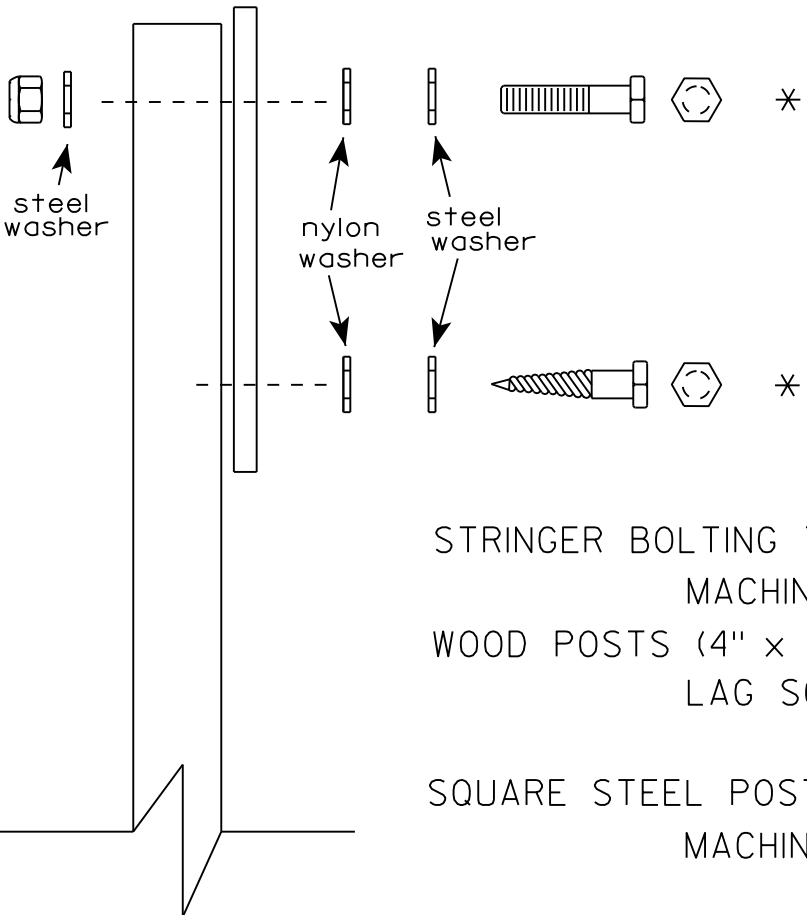
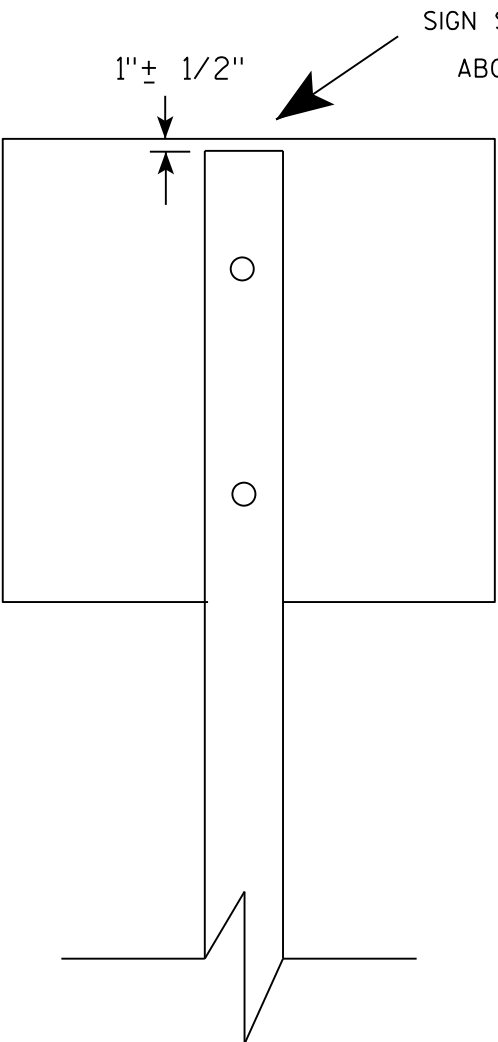
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

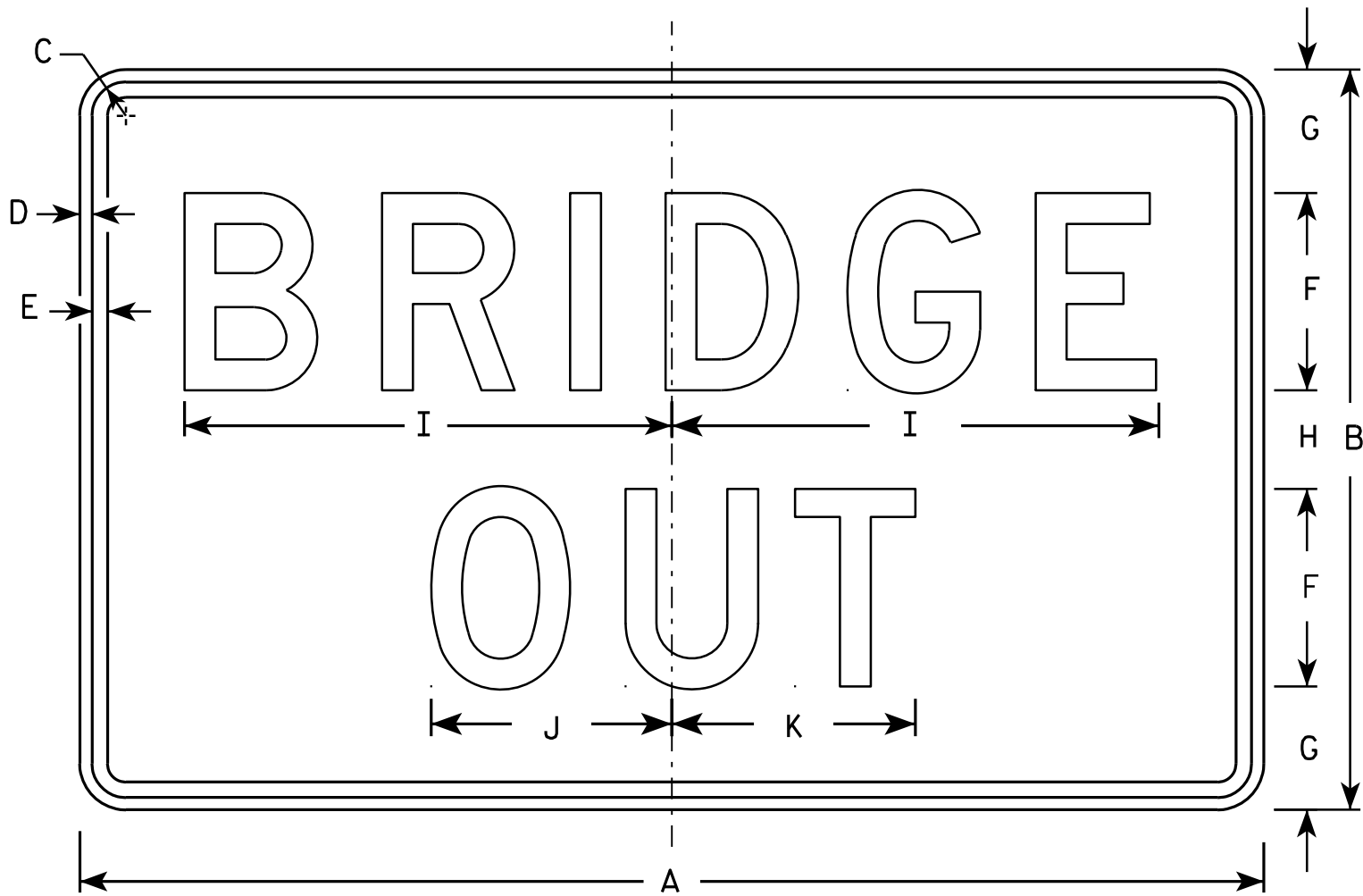
- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE <u>8/11/16</u>	PLATE NO. <u>A4-8.8</u>



R11-2B

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0

PROJECT NO:

SHEET NO:

E

STANDARD SIGN

R11-2B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*

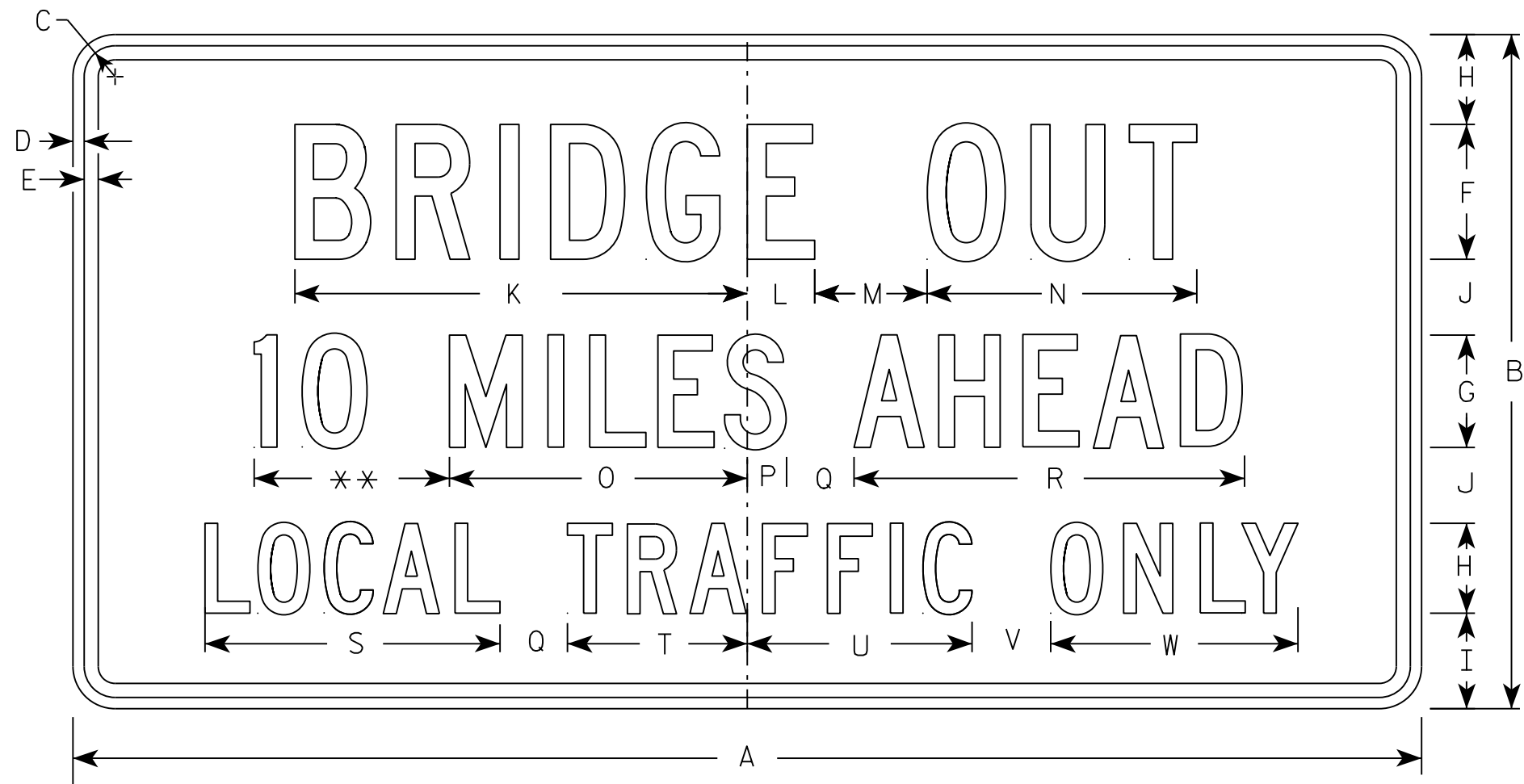
DATE 4/1/11

For State Traffic Engineer

PLATE NO. R11-2B.2

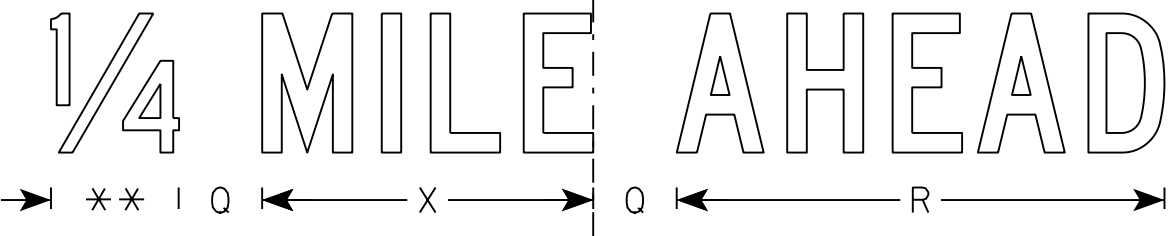
NOTES

- 1. Sign is Type II - Type H Reflective
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



** See Note 5

R11-3B



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 3⁄8	1⁄2	5⁄8	4	3	2 1⁄2	2	2	13 1⁄4	2 1⁄4	3	8	8	1 1⁄2	2	10 3⁄4	8 3⁄8	4 3⁄4	6 1⁄2	2	6 3⁄4	7 1⁄8			4.5
2S	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
2M	60	30	1 3⁄8	1⁄2	5⁄8	6	5	4	4 1⁄4	3 3⁄8	20 1⁄8	3	5	12	13 1⁄4	1 3⁄4	3	17 3⁄8	13 1⁄8	8	10	3 1⁄2	11	11 7⁄8			12.5
3																											
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
R11-3B

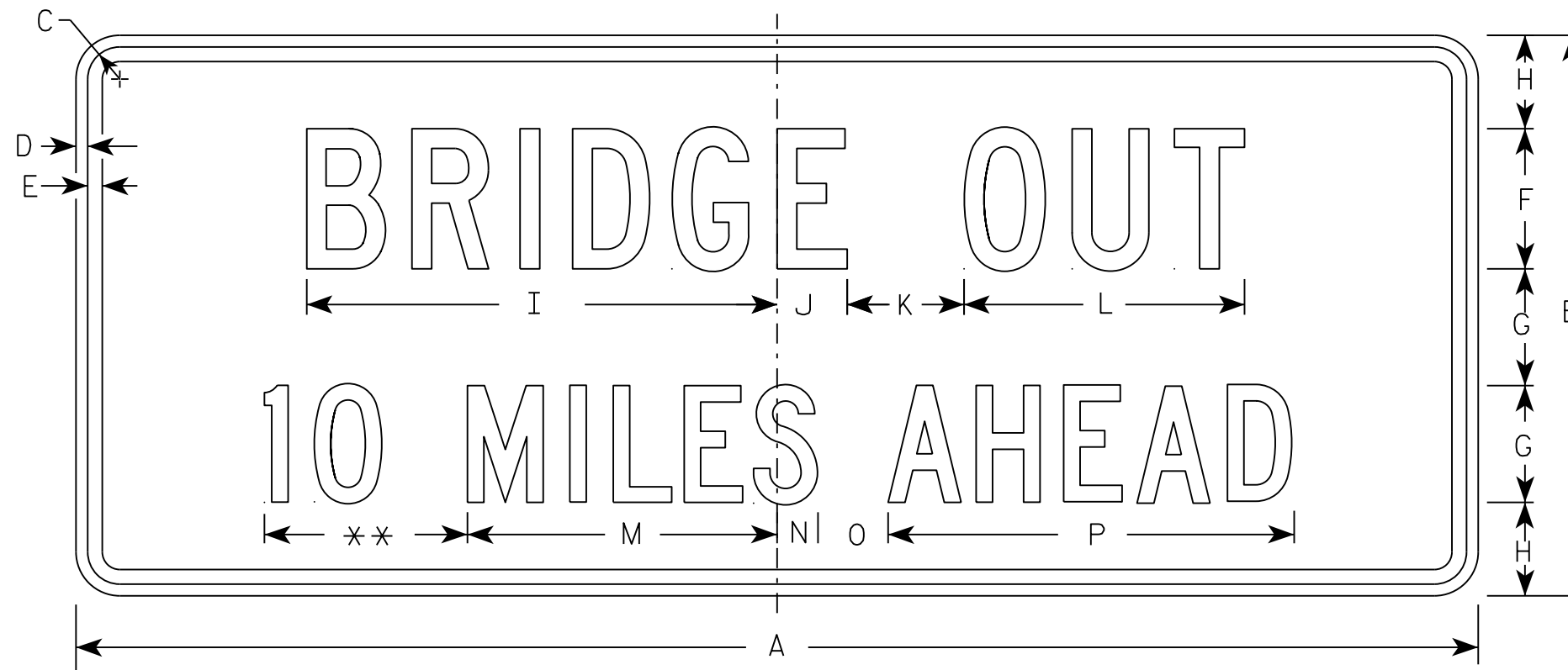
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
For State Traffic Engineer

DATE 3/21/17 PLATE NO. R11-3B.3

NOTES

1. Sign is Type II - Type H Reflective
2. Color:
 - Background - White
 - Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals to nearest quarter mile and optically adjust spacing to achieve proper balance.



R11-3C

** See Note 5

The diagram illustrates a 1/4 mile race track layout. It features a horizontal line with a vertical dashed line in the center. To the left of the dashed line, the text "1/4 MILE" is written. To the right, the text "AHEAD" is written. Below the horizontal line, there are two double-headed arrows. The first arrow, labeled "R", spans from the left edge to the dashed line. The second arrow, labeled "P", spans from the dashed line to the right edge. Between the arrows, there are two sets of double asterisks "**" and two zeros "0".

[illegible]

STANDARD SIGN
R11-3C

WISCONSIN DEPT OF TRANSPORTATION

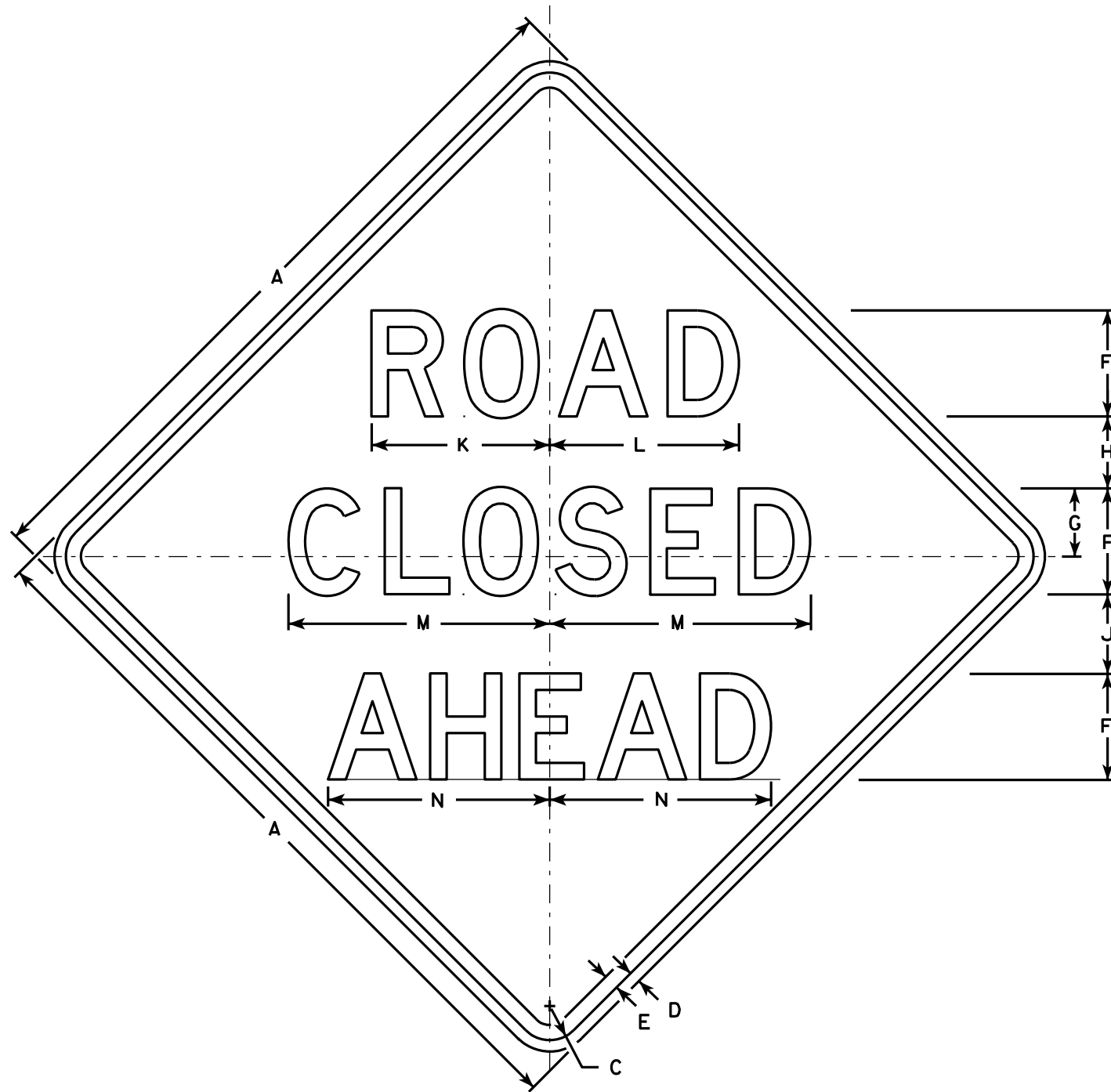
APPROVED Matthew R Rauch
for State Traffic Engineer

DATE 7/28/16 PLATE NO. R11-3C.3

PROJECT NO:

SHEET NO:

E



W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

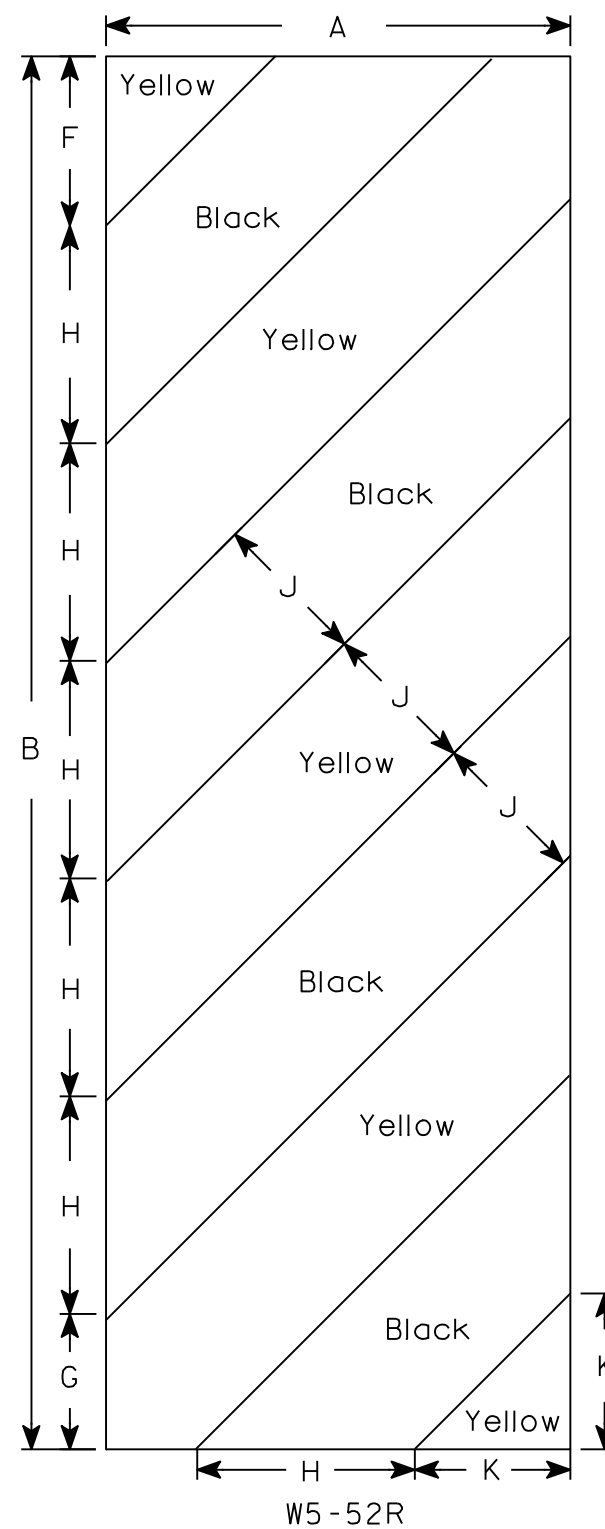
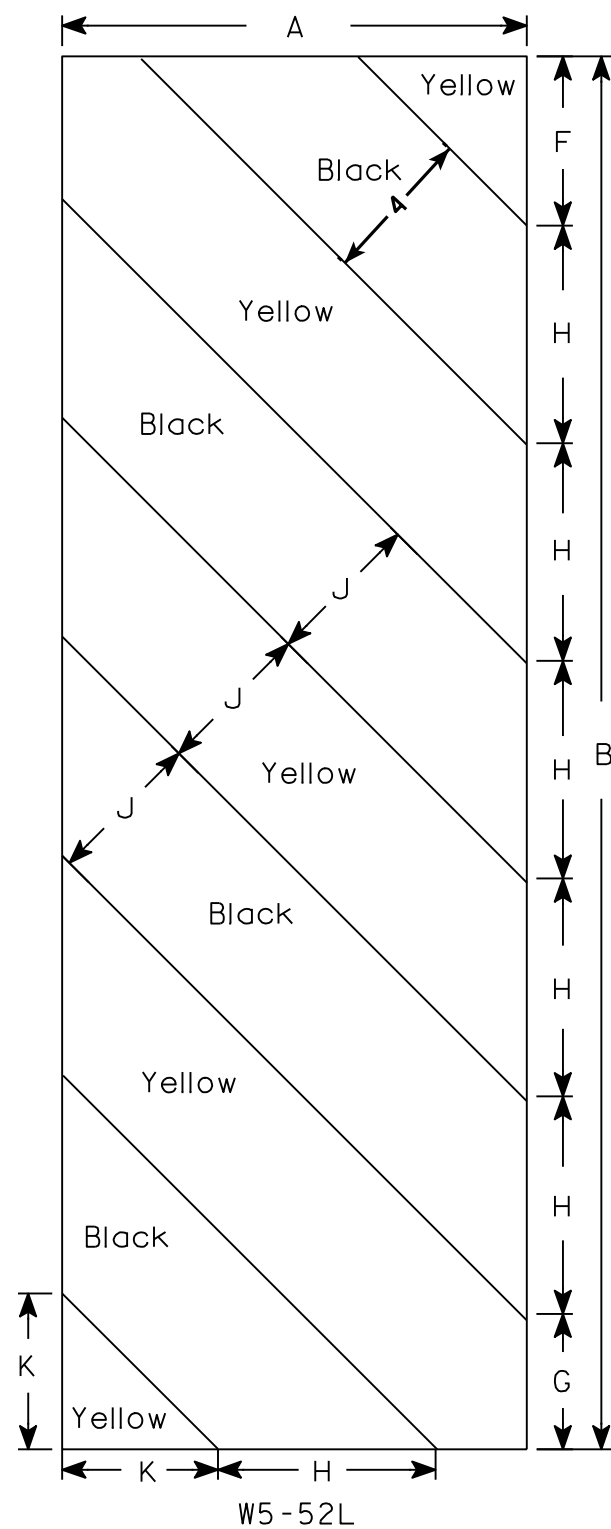
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

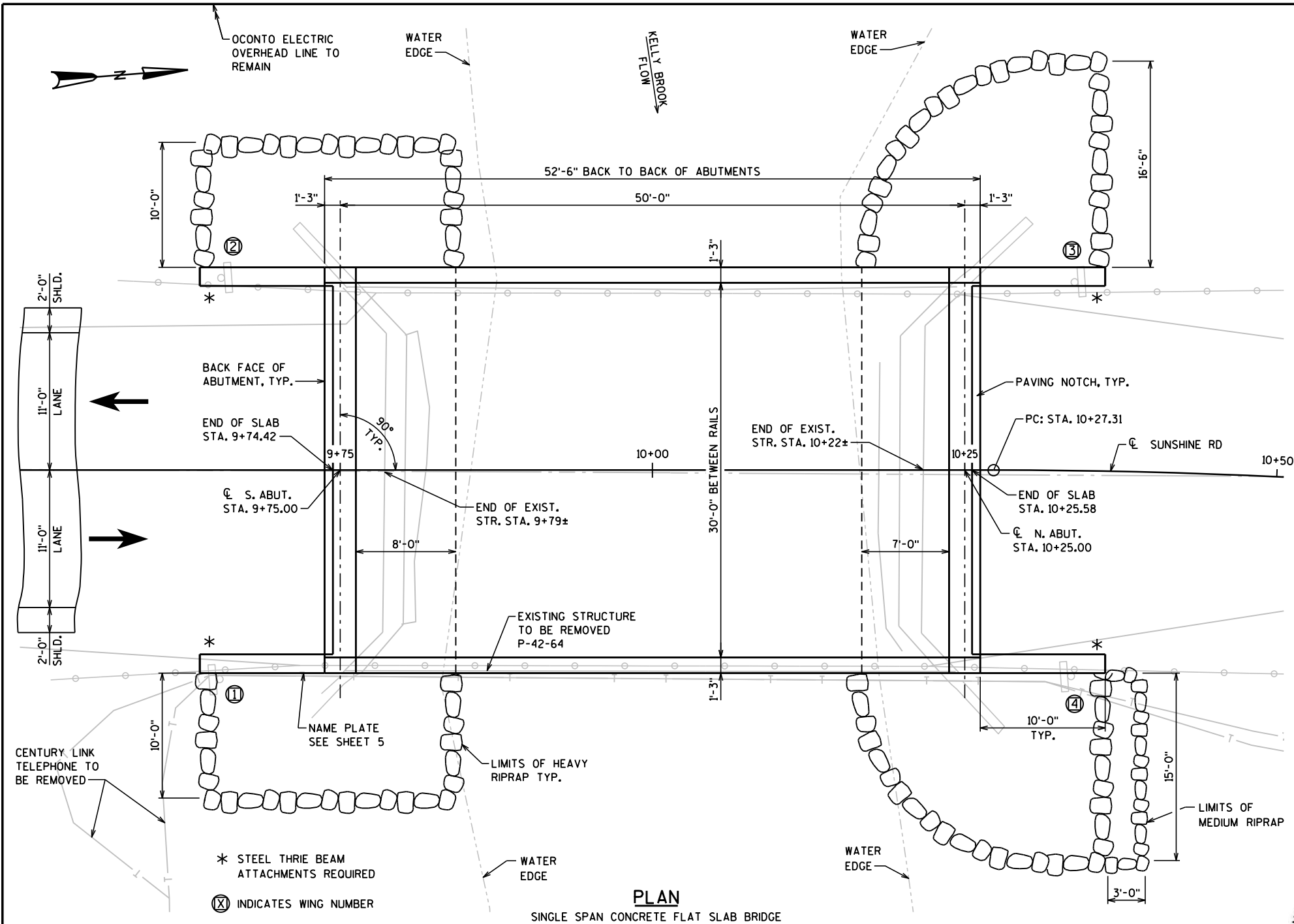
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE 'M'

TRAFFIC DATA

ADT = 160 (2018)
195 (2038)
RDS = 35 M.P.H.

DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20"/SQ. FT.

LIVE LOAD:

DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ RF = 1.16
OPERATING RATING FACTOR _____ RF = 1.51
WISCONSIN STANDARD PERMIT
VEHICLE (Wis-SPV) _____ 250 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY
SUPERSTRUCTURE _____ f'c = 4,000 PSI
ALL OTHER _____ f'c = 3,500 PSI
HIGH STRENGTH BAR STEEL
REINFORCEMENT, GRADE 60 _____ fy = 60,000 PSI

HYDRAULIC DATA

100 YEAR FREQUENCY

Q₁₀₀ _____ 1900 C.F.S.
VELOCITY _____ 7.53 F.P.S.
HIGH WATER _____ EL. 711.41 (100 YEAR)
WATERWAY AREA _____ 252 S.F.
DRAINAGE AREA _____ 74 SQ. MILES
OVERTOPPING FREQUENCY = N/A
SCOUR CRITICAL CODE = 8

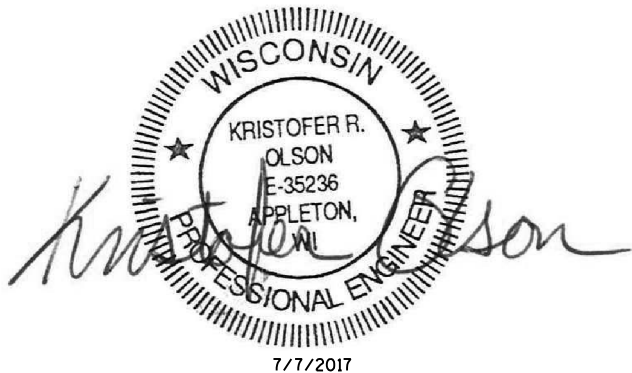
2 YEAR FREQUENCY

Q₂ _____ 566 C.F.S.
VELOCITY _____ 4.21 F.P.S.
HIGH WATER _____ EL. 708.22 (2 YEAR)

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS ** PER PILE. ESTIMATED LENGTH = 30' AT EACH ABUTMENT.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

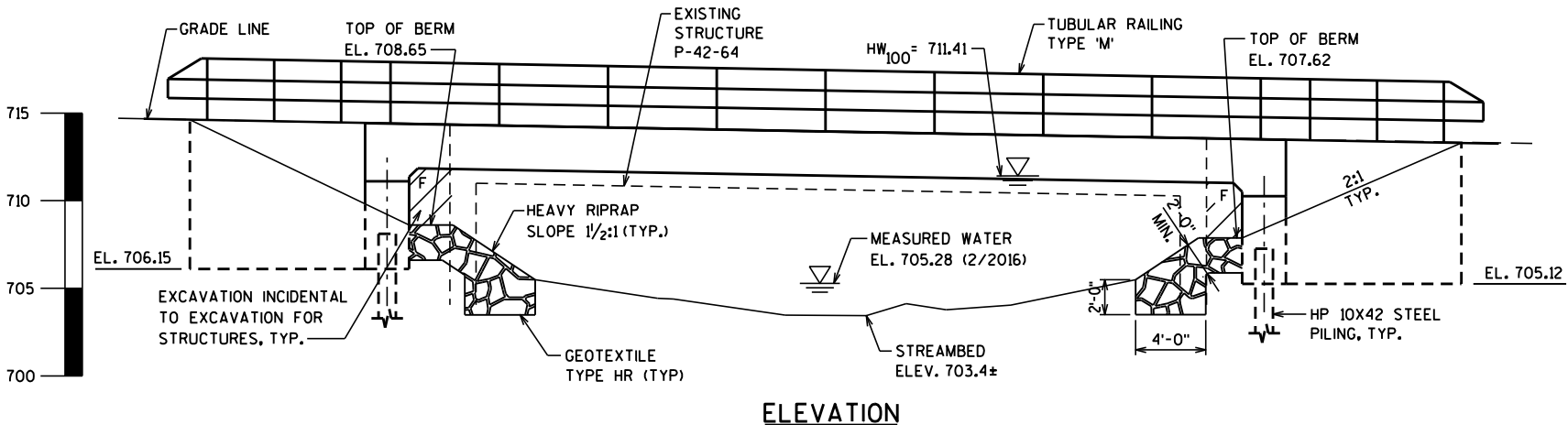


CONSULTANT CONTACT

KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

BRIDGE OFFICE CONTACT

WILLIAM DREHER
(608) 266-8489



NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
Omni ASSOCIATES			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>William C. Dreher</i>	08/28/17	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-42-133			
SUNSHINE ROAD OVER KELLY BROOK			
COUNTY	OCONTO	TOWN	LENA
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		LOAD HL-93
DESIGNED BY	BRE	CK'D. KRO	PLANS CK'D. KRO
GENERAL PLAN			SHEET 1 OF 10

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR SUBSTRUCTURE, UNLESS ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

AT THE BACKFACE OF ABUTMENTS, ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TYPE A.

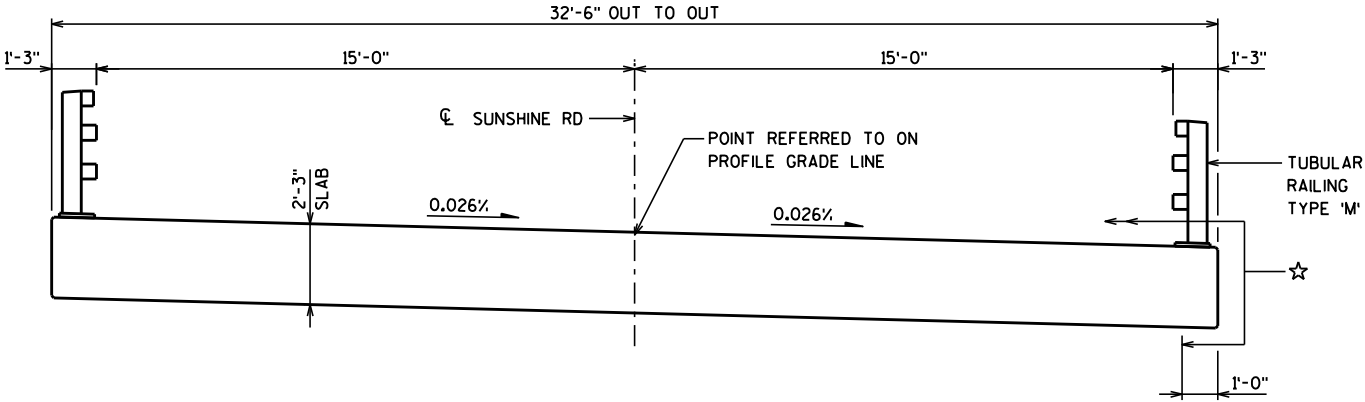
THE EXISTING GROUND LINE SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE 'HR' TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.

THIS BRIDGE WILL REPLACE THE EXISTING CAST-IN-PLACE CONCRETE GIRDER BRIDGE SUPPORTED ON FULL RETAINING CONCRETE ABUTMENTS. THE STRUCTURE WAS BUILT IN 1919.

☆ PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP, SIDES, AND EXTERIOR 1'-0" OF THE UNDERSIDE OF THE DECK, TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE END 1'-0" OF THE FRONT FACE OF ABUTMENT.

AT ABUTMENTS CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.



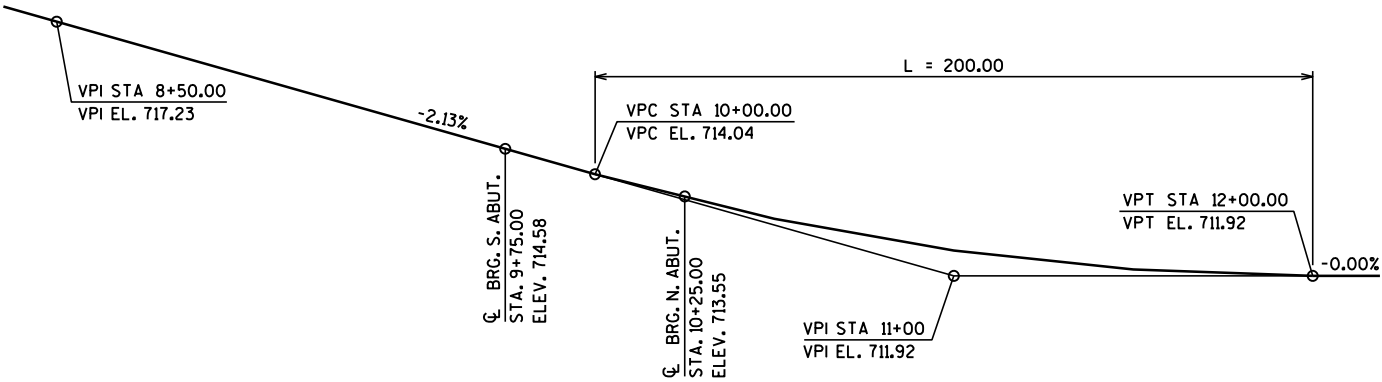
CROSS SECT. THRU RDWY.
LOOKING UPSTATION

BENCH MARKS (NAVD 88)

NO.	STATION	DESCRIPTION	ELEV.
BM 2	8+79, 36' LT.	60D NAIL IN PP# B-157	717.25
BM 3	7+08, 96' RT.	WELL CAP NORTH OF HOUSE #7894, SHOT "S" IN WORD LUISIER	721.30

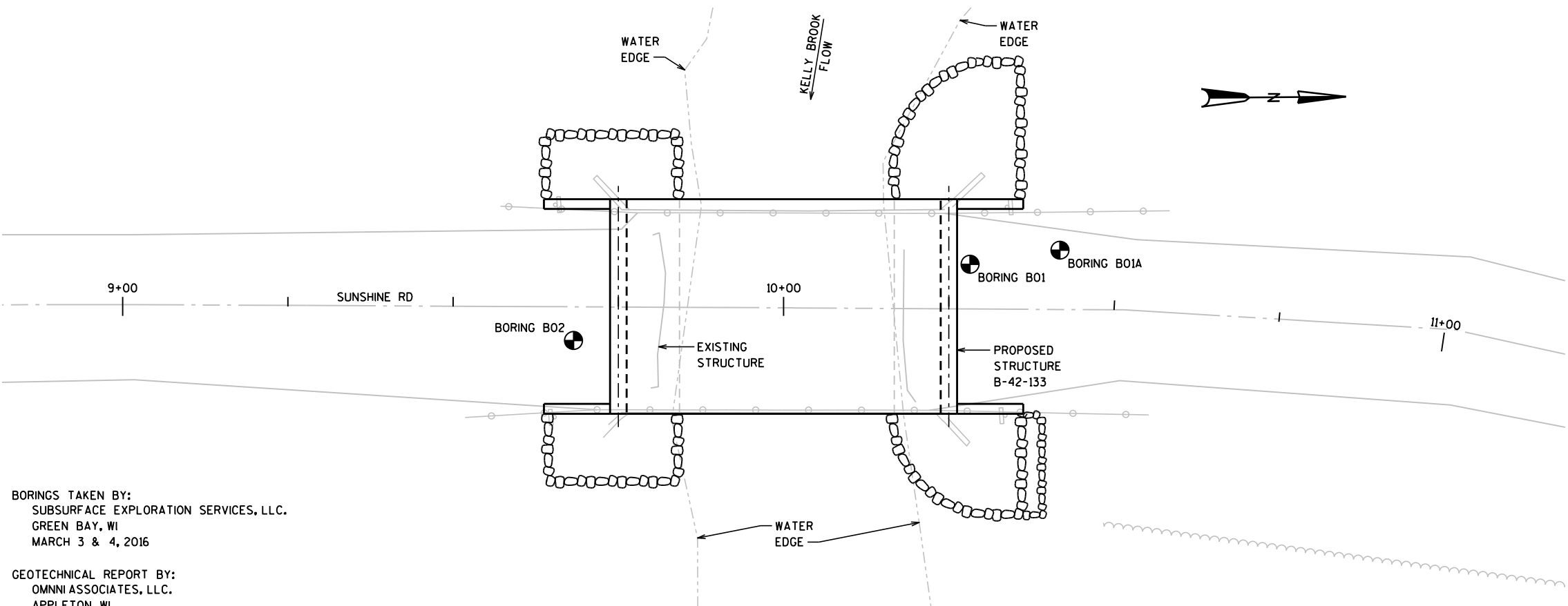
TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	SUPER.	SOUTH ABUT.	NORTH ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA 10+00	LS	1	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-42-133	LS	1	-----	-----	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	-----	150	140	290
502.0100	CONCRETE MASONRY BRIDGES	CY	146	33	33	212
502.3200	PROTECTIVE SURFACE TREATMENT	SY	241	-----	-----	241
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	-----	2,070	2,070	4,140
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	25,210	1,490	1,470	28,170
513.4061	RAILING TUBULAR TYPE M B-42-133	LF	150	-----	-----	150
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	-----	9	9	18
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	-----	150	150	300
606.0200	RIPRAP MEDIUM	CY	-----	-----	3	3
606.0300	RIPRAP HEAVY	CY	-----	60	75	135
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	-----	68	68	136
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	-----	42	42	84
645.0120	GEOTEXTILE TYPE HR	SY	-----	90	110	200
NON-BID ITEMS						
	FILLER	SIZE				1/2" & 3/4"



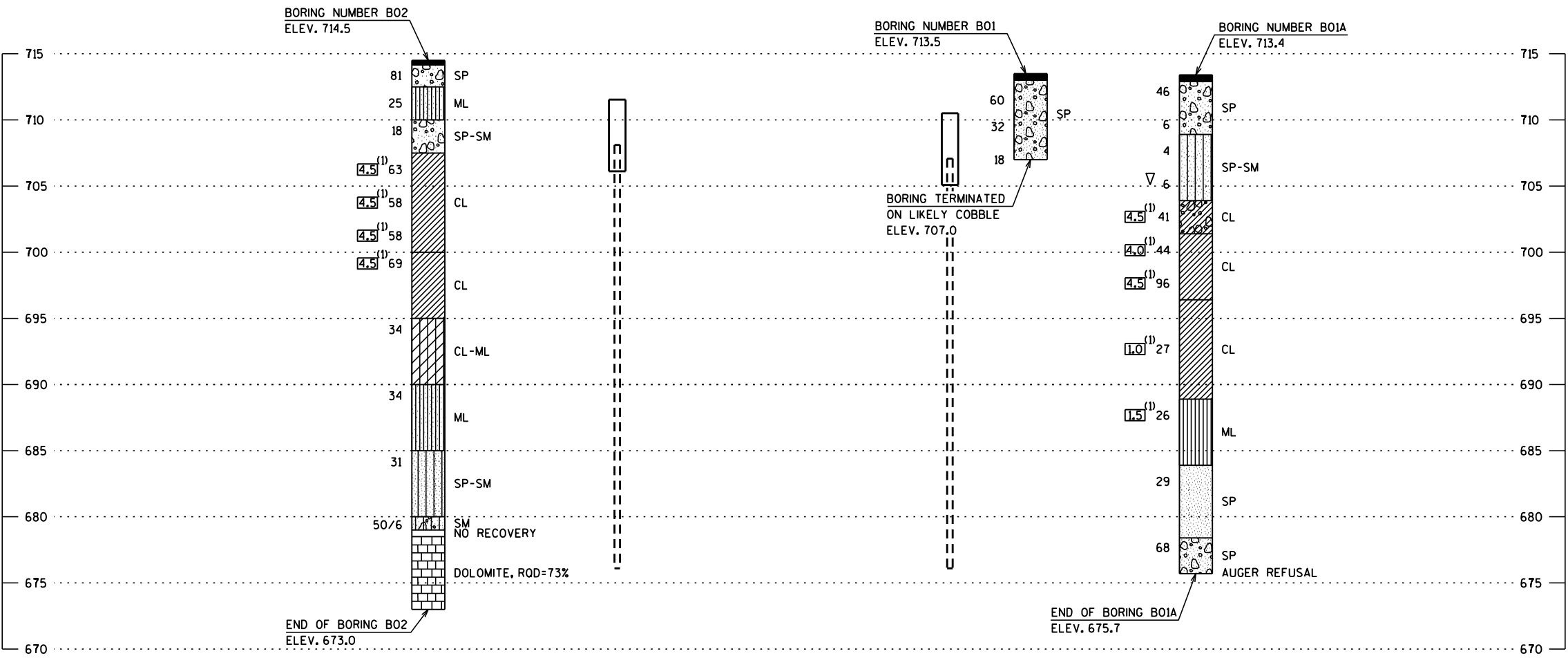
PROFILE GRADE LINE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-133			
DRAWN BY		BRE	PLANS CK'D. KRO
CROSS SECTION & QUANTITIES		SHEET 2 OF 10	



BORINGS TAKEN BY:
SUBSURFACE EXPLORATION SERVICES, LLC.
GREEN BAY, WI
MARCH 3 & 4, 2016

GEOTECHNICAL REPORT BY:
OMNNI ASSOCIATES, LLC.
APPLETON, WI
MAY, 2016



STATE PROJECT NUMBER
9021-06-71

MATERIAL SYMBOLS

ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING

▽ END OF DRILLING

▽ AFTER DRILLING

ABBREVIATIONS

F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

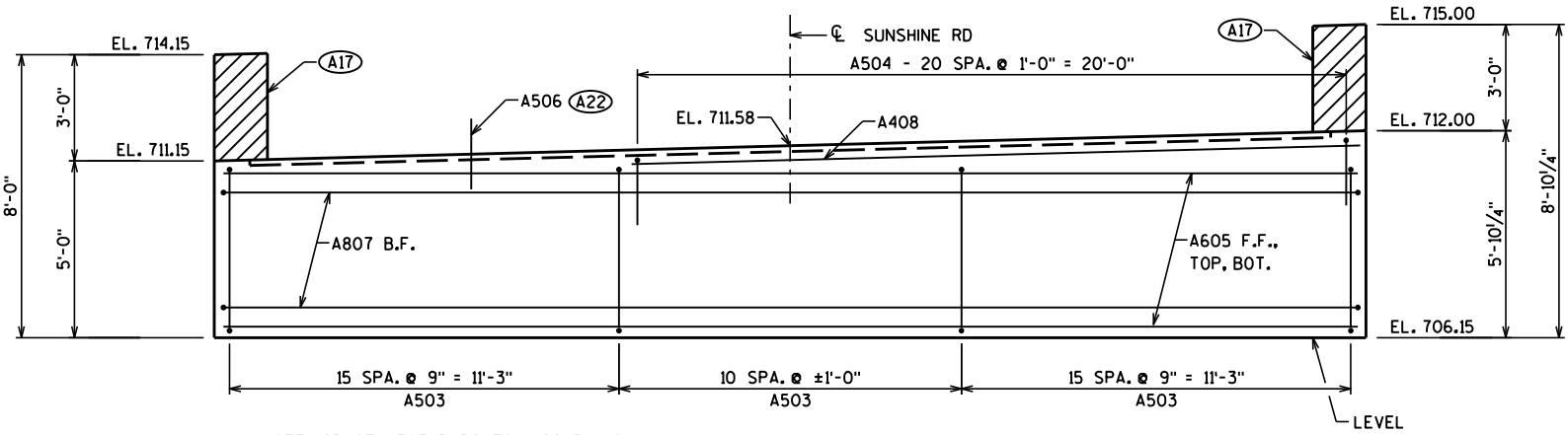
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

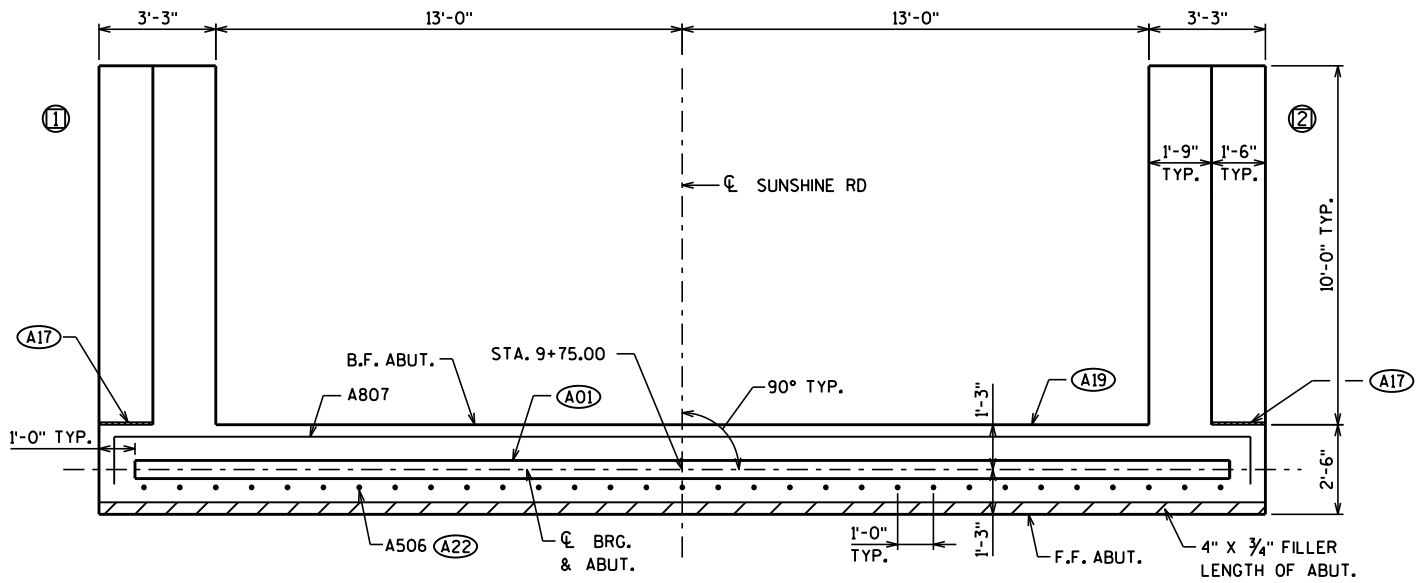
NO.	DATE	REVISION		BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION				
STRUCTURE B-42-133				
		DRAWN BY	BRE	PLANS CK'D. KRO
SUBSURFACE EXPLORATION			SHEET 3 OF 10	

LEGEND

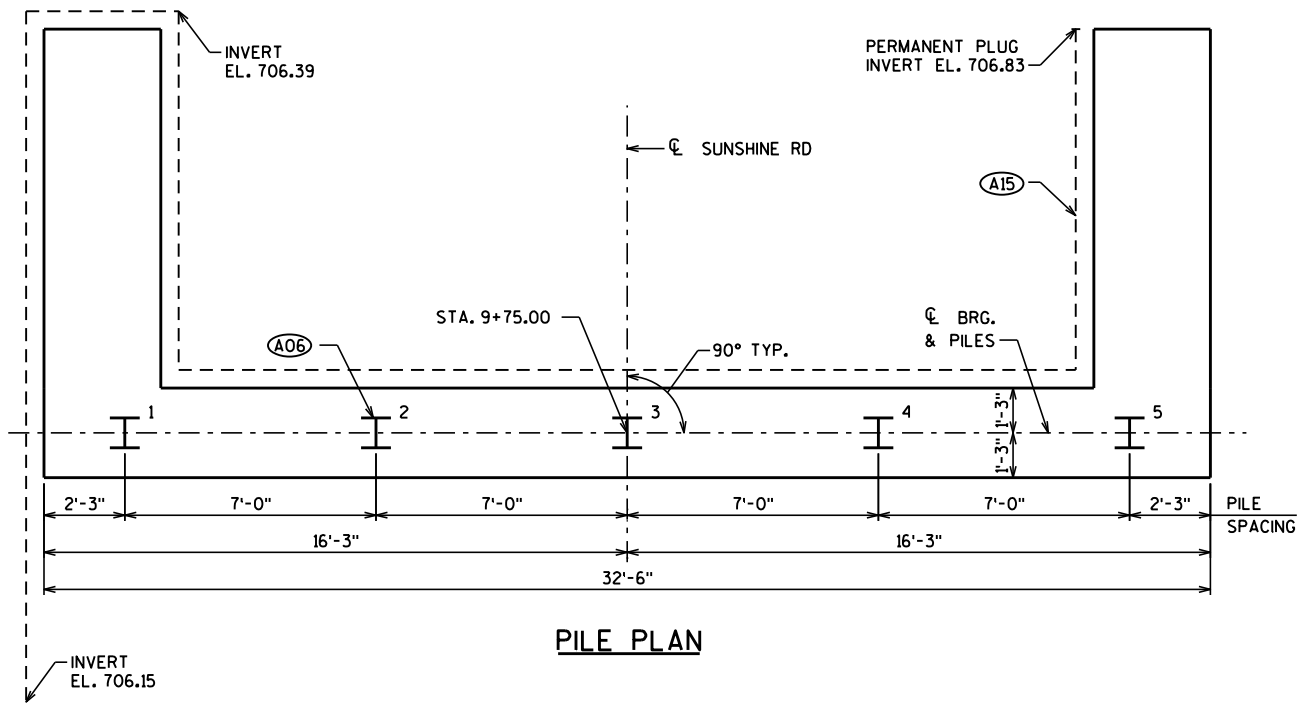
- (A01) KEYED CONST. JOINT FORMED BY BEVELED 2" x 6".
- (A06) SOUTH ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING, ESTIMATED 30'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN, SEE SHEET 5 FOR DETAILS.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH); SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- (A22) A506 BARS AT 1'-0". THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- SEE SHEET 5 FOR BILL OF BARS, BAR BENDING DIAGRAMS, AND PILE SPLICE DETAILS.
- (X) INDICATES WING NUMBER.



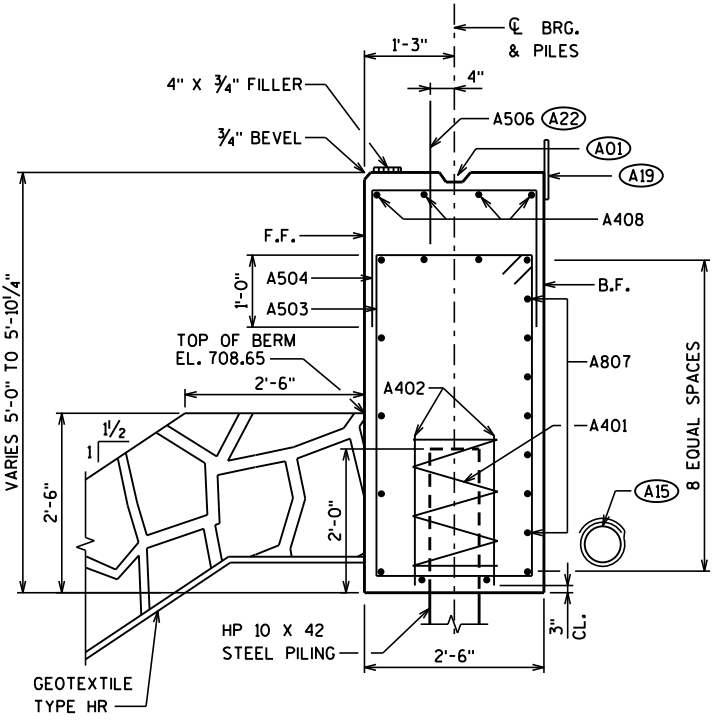
ELEVATION



PLAN



PILE PLAN



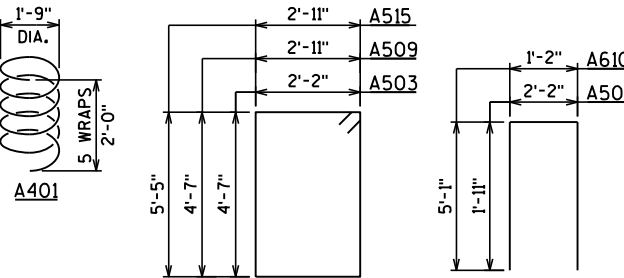
SECTION THRU BODY

HORIZ. BARS NOT OTHERWISE IDENTIFIED ARE A605 BARS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-133			
DRAWN BY		MRW	PLANS CK'D. BRE
SOUTH ABUTMENT		SHEET 4 OF 10	

BILL OF BARS

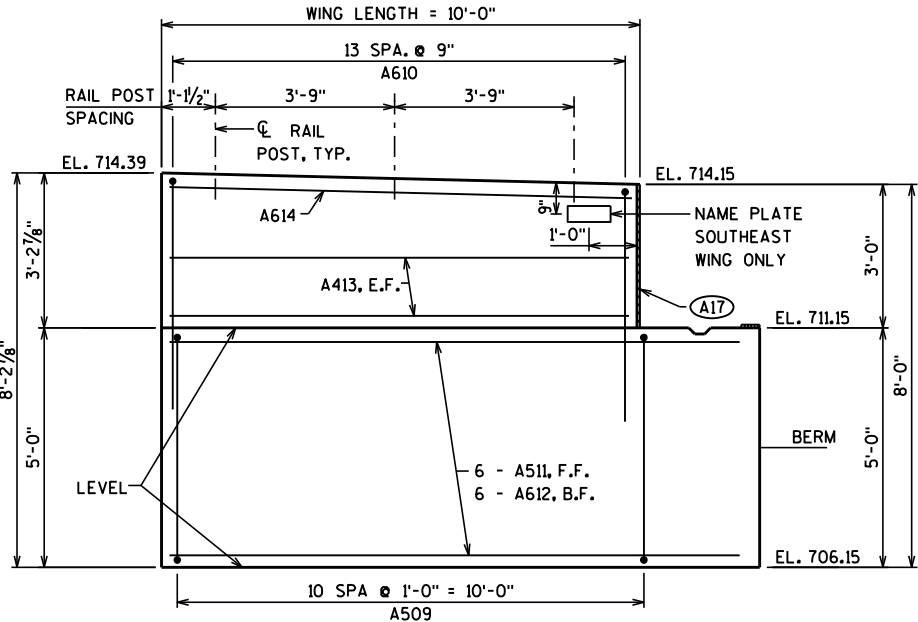
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
A401		5	28'-0"	X	BODY - ONE PER PILE
A402		10	2'-3"		BODY - TWO PER PILE
A503		41	14'-2"	X	BODY - STIRRUPS
A504		21	5'-9"	X	BODY - VERTICAL, TOP
A605		11	32'-2"		BODY - HORIZONTAL
A506	X	31	2'-0"		BODY - VERTICAL, DOWEL
A807		7	34'-5"	X	BODY - HORIZONTAL B.F.
A408		4	20'-0"		BODY - HORIZONTAL, TOP
A509	X	11	15'-8"	X	WINGS - STIRRUPS, WALL 1
A610	X	28	11'-0"	X	WINGS - VERTICAL
A511	X	13	12'-2"		WINGS - HORIZONTAL, F.F.
A612	X	16	11'-11"		WINGS - HORIZONTAL, B.F. & TOP
A413	X	12	9'-7"		WINGS - HORIZONTAL
A614	X	4	9'-7"		WINGS - HORIZONTAL-TOP
A515	X	11	17'-4"	X	WINGS - STIRRUPS, WALL 2



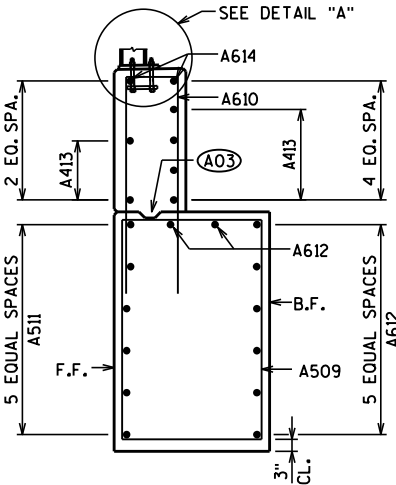
BAR BENDING DIAGRAMS

LEGEND

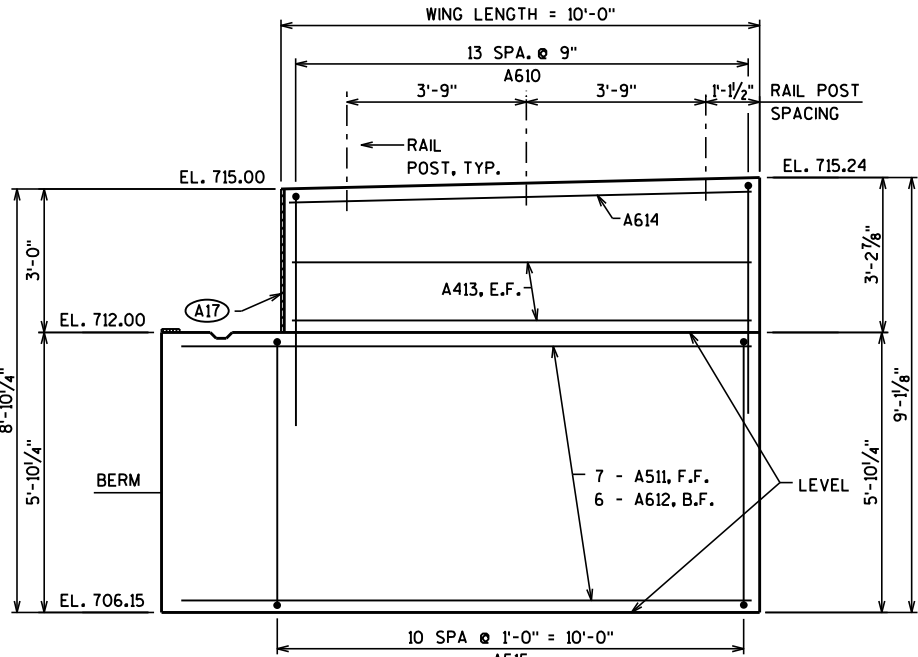
- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" X 6", (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED.)
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.



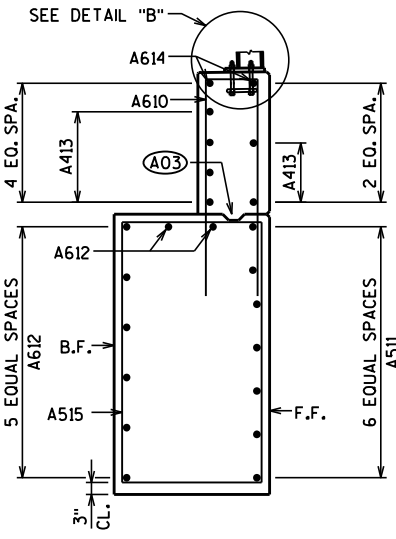
WING 1 ELEVATION



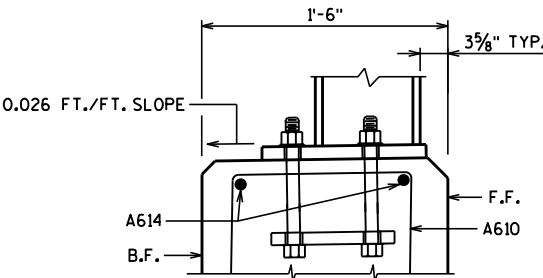
WING 1 SECTION



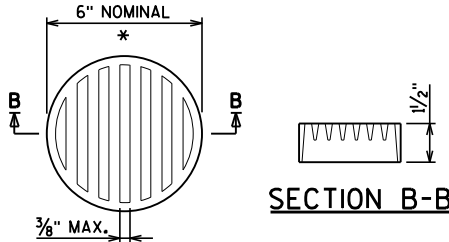
WING 2 ELEVATION



WING 2 SECTION



DETAIL "B"



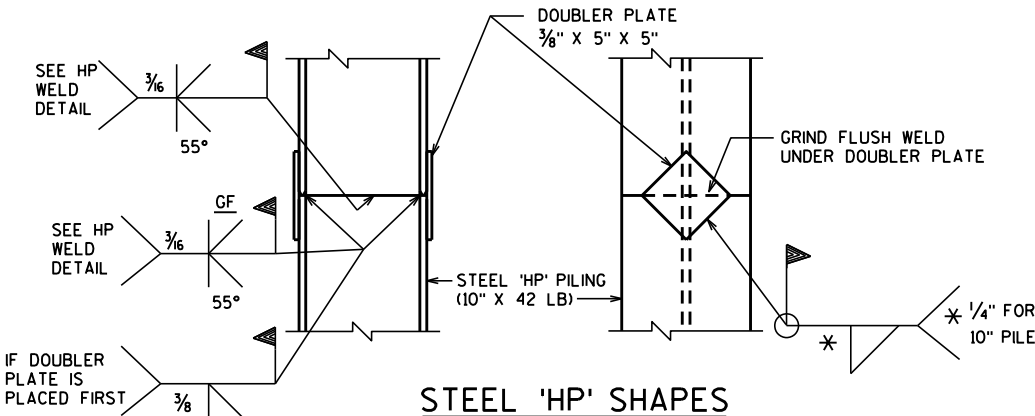
SECTION B-B

RODENT SCREEN DETAIL

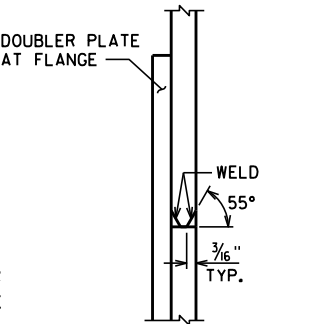
* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH SHEET METAL SCREWS.



STEEL 'HP' SHAPES



HP WELD DETAIL
FLANGE SHOWN, WEB SIMILAR

(A01) KEYED CONST. JOINT FORMED BY BEVELED 2" x 6".

(A06) NORTH ABUTMENT TO BE SUPPORTED ON HP 10 X 42 STEEL PILING, ESTIMATED 30'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.

(A15) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN, SEE SHEET 5 FOR DETAILS.

(A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

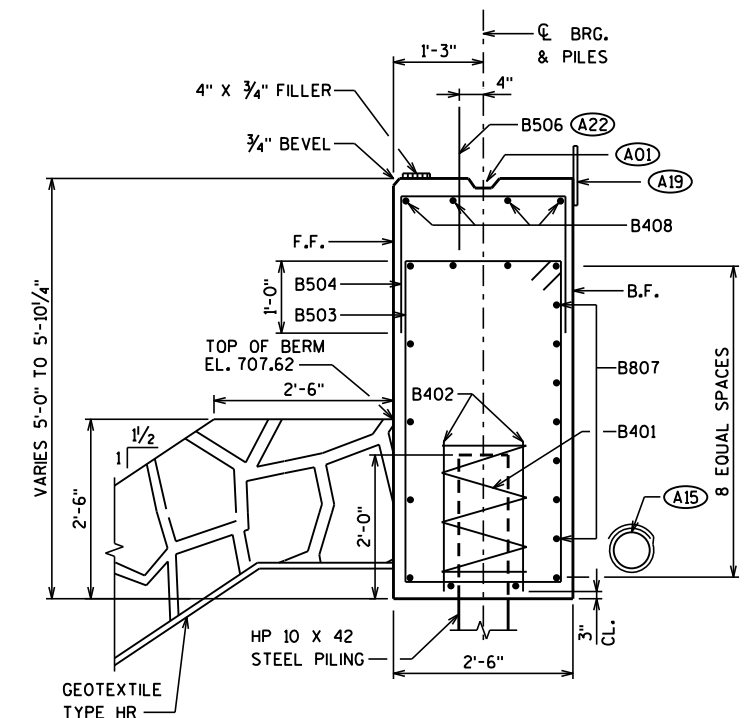
(A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

(A22) B506 BARS AT 1'-0". THESE BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

SEE SHEET 7 FOR BILL OF BARS AND BAR BENDING DIAGRAMS.

SEE SHEET 5 FOR PILE SPLICE DETAILS.

(X) INDICATES WING NUMBER.

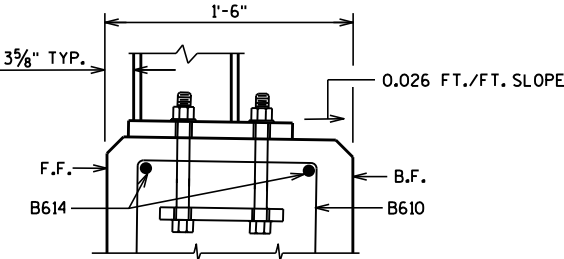


HORIZ. BARS NOT OTHERWISE
IDENTIFIED ARE B605 BARS

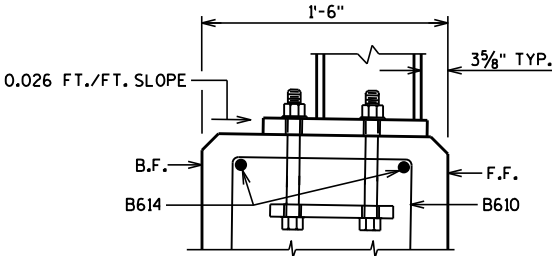
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-133			
DRAWN BY		MRW	PLANS CK'D. BRE
NORTH ABUTMENT		SHEET 6 OF 10	

BILL OF BARS

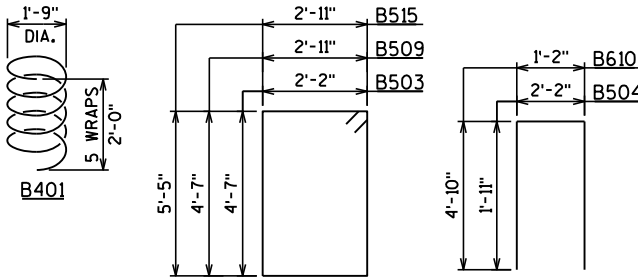
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
B401		5	28'-0"	X	BODY - ONE PER PILE
B402		10	2'-3"		BODY - TWO PER PILE
B503		41	14'-2"	X	BODY - STIRRUPS
B504		21	5'-9"	X	BODY - VERTICAL, TOP
B605		11	32'-2"		BODY - HORIZONTAL
B506	X	31	2'-0"		BODY - VERTICAL, DOWEL
B807		7	34'-5"	X	BODY - HORIZONTAL B.F.
B408		4	20'-0"		BODY - HORIZONTAL, TOP
B509	X	11	15'-8"	X	WINGS - STIRRUPS, WALL 4
B610	X	28	10'-6"	X	WINGS - VERTICAL
B511	X	13	12'-2"		WINGS - HORIZONTAL, F.F.
B612	X	16	11'-11"		WINGS - HORIZONTAL, B.F. & TOP
B413	X	12	9'-7"		WINGS - HORIZONTAL
B614	X	4	9'-7"		WINGS - HORIZONTAL-TOP
B515	X	11	17'-4"	X	WINGS - STIRRUPS, WALL 3



DETAIL "A"



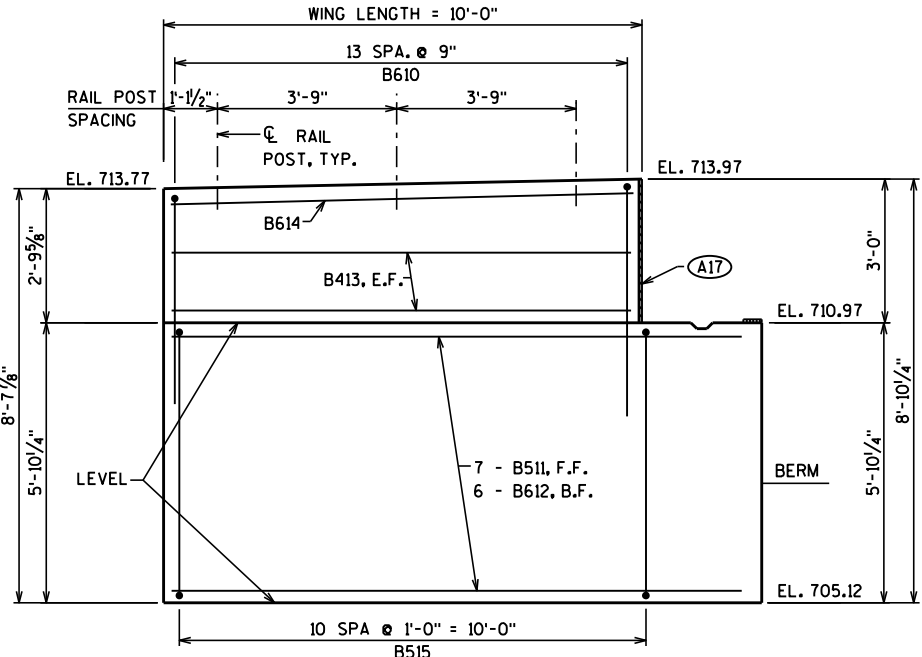
DETAIL "B"



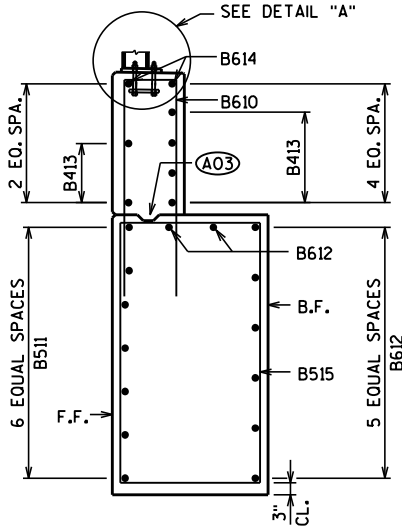
BAR BENDING DIAGRAMS

LEGEND

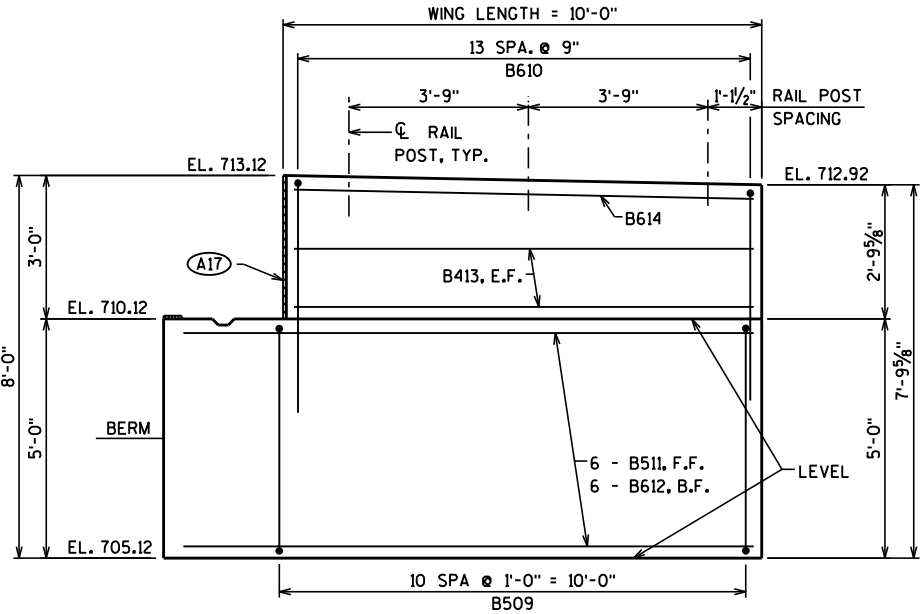
- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" X 6". (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED.)
- (A15) PIPE UNDERDRAIN WRAPPED 6-INCH, SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH); SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.



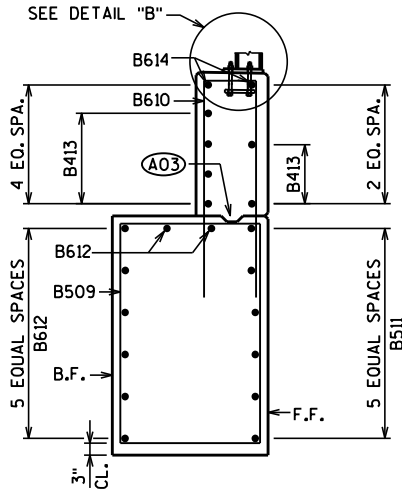
WING 3 ELEVATION



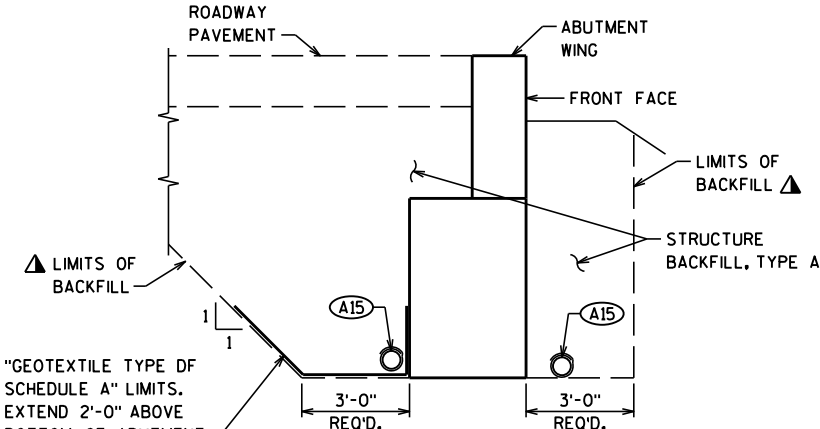
WING 3 SECTION



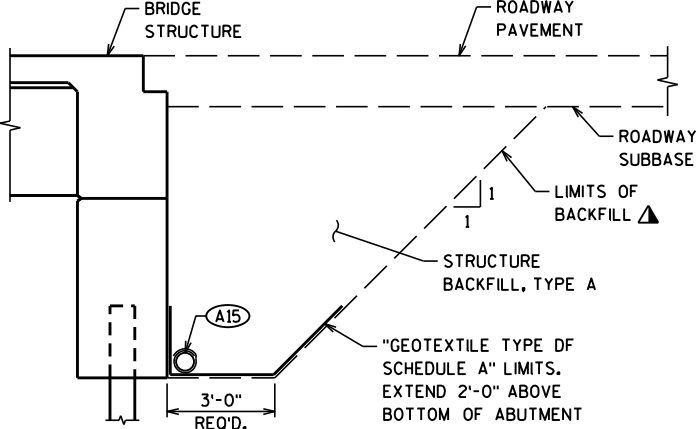
WING 4 ELEVATION



WING 4 SECTION



TYPICAL SECTION THRU WING



TYPICAL SECTION THRU ABUTMENT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-133			
DRAWN BY		MRW	PLANS CK'D. BRE
NORTH ABUTMENT DETAILS		SHEET 7 OF 10	

NOTES

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHARIS AT APPROXIMATELY 4'-0" CENTERS.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE CL OF SUBSTRUCTURE UNITS.

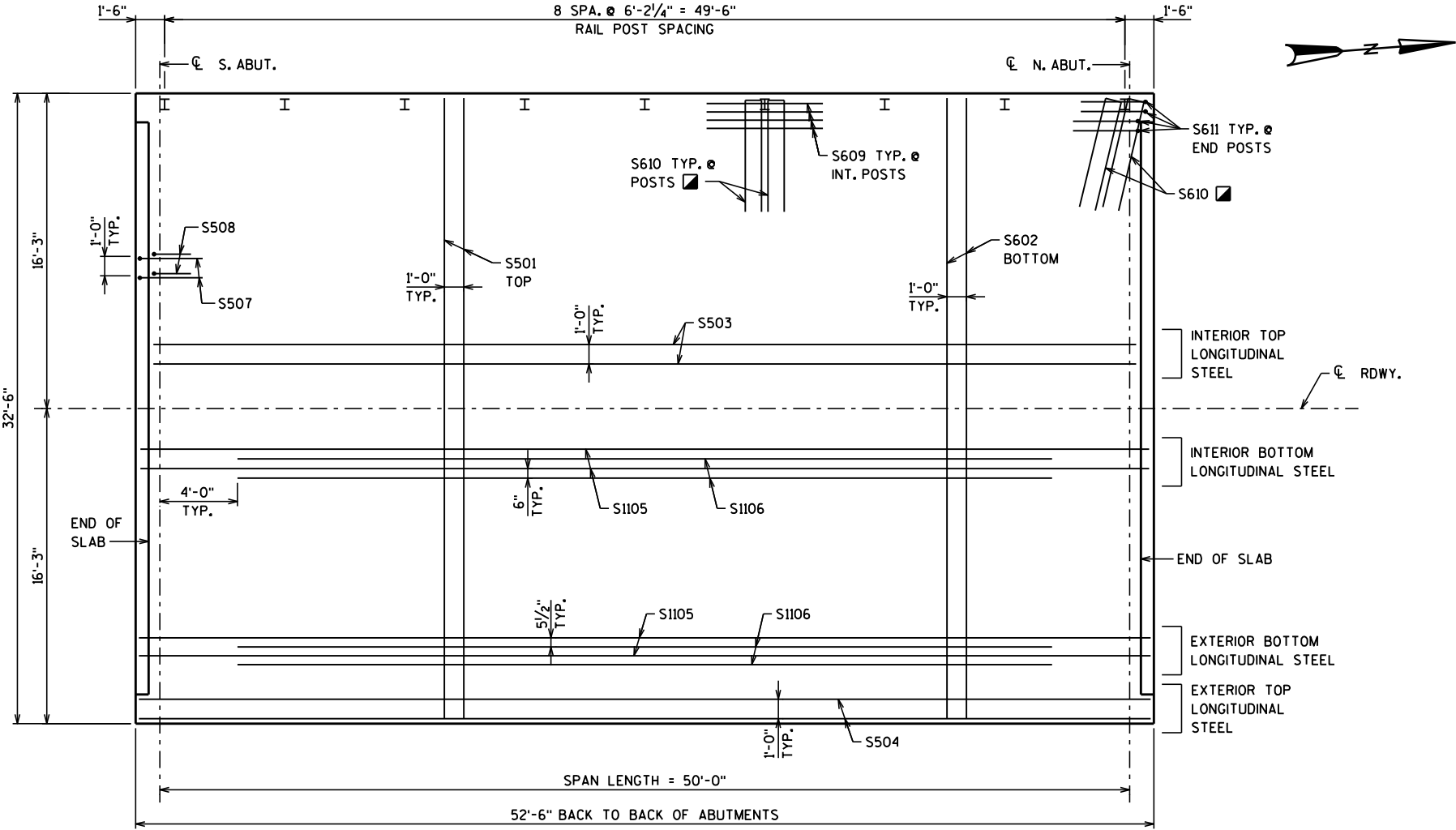
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

3/4" V-GROOVE, EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.

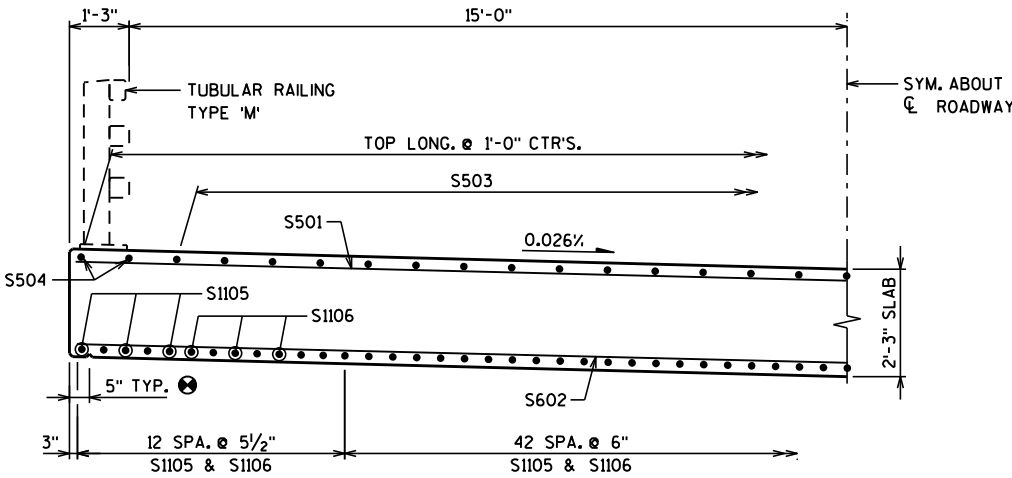
18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

PLACE BELOW AND TIE TO TOP MAT OF STEEL.

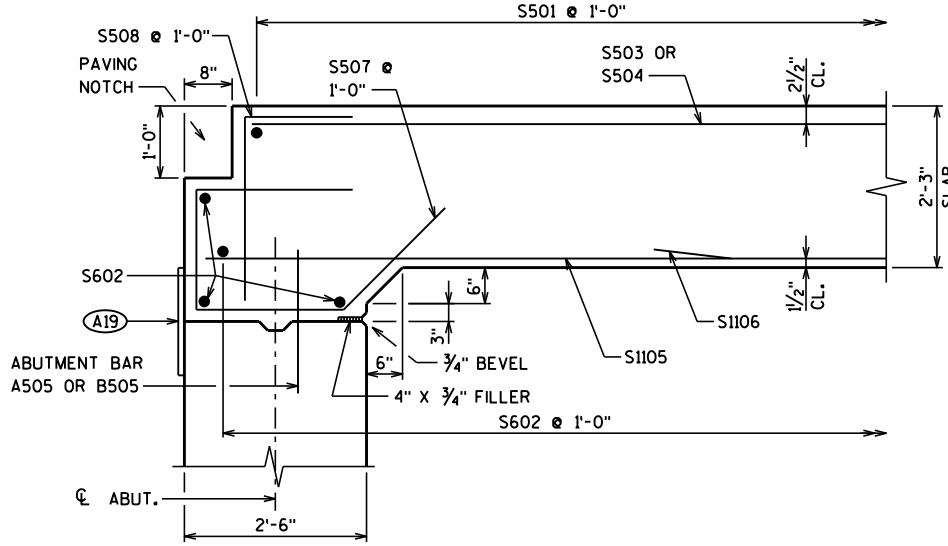
PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS, AND AT 5/10 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR CL.



PLAN

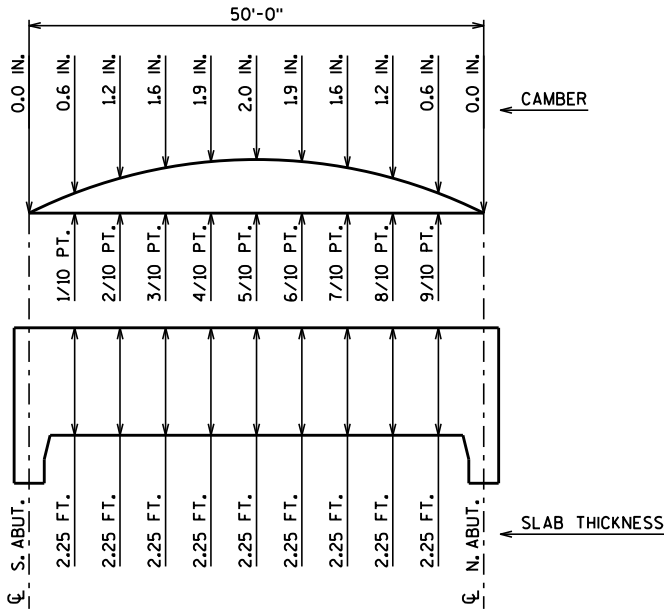


CROSS SECTION THRU ROADWAY



LONG. SECTION THRU RDWY.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-133			
DRAWN BY		BRE	PLANS CK'D. KRO
SUPERSTRUCTURE		SHEET 8 OF 10	



CAMBER DIAGRAM

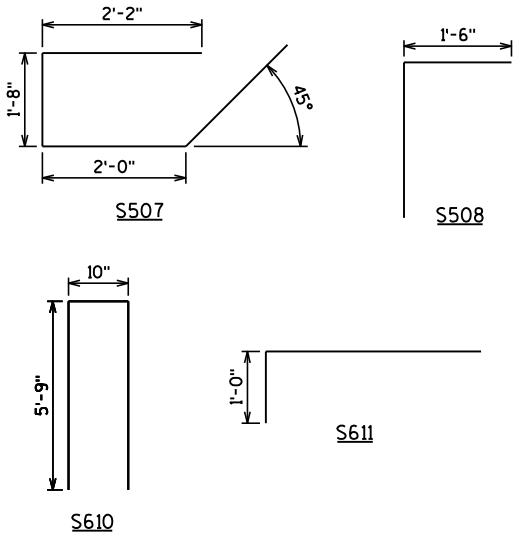
CAMBER IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS.
CAMBER SPANS AS SHOWN TO PROVIDE FOR DEADLOAD
DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT
INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

TOP OF DECK ELEVATIONS

LOCATION	S.ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	N.ABUT.
W. EDGE	715.00	714.90	714.79	714.68	714.58	714.47	714.37	714.27	714.17	714.07	713.97
C/L	714.58	714.47	714.36	714.26	714.15	714.05	713.94	713.84	713.74	713.64	713.55
E. EDGE	714.15	714.04	713.94	713.83	713.72	713.62	713.51	713.41	713.31	713.21	713.12

BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
S501	X	52	32'-2"		TRANSVERSE TOP
S602	X	59	32'-2"		TRANSVERSE BOTTOM
S503	X	29	50'-10"		LONGITUDINAL TOP
S504	X	4	52'-2"		LONGITUDINAL TOP OUTSIDE
S1105	X	34	52'-2"		LONGITUDINAL BOTTOM
S1106	X	33	42'-0"		LONGITUDINAL BOTTOM
S507	X	66	7'-8"	X	END OF SLAB
S508	X	66	3'-11"	X	END OF SLAB
S609	X	56	6'-0"		AT RAIL POSTS
S610	X	36	12'-0"	X	AT RAIL POSTS
S611	X	16	4'-11"	X	AT END RAIL POSTS



BAR BEND DIAGRAMS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-133			
DRAWN BY		BRE	PLANS CK'D. KRO
SUPERSTRUCTURE DETAILS		SHEET 9 OF 10	

LEGEND

- ① W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/4" x 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

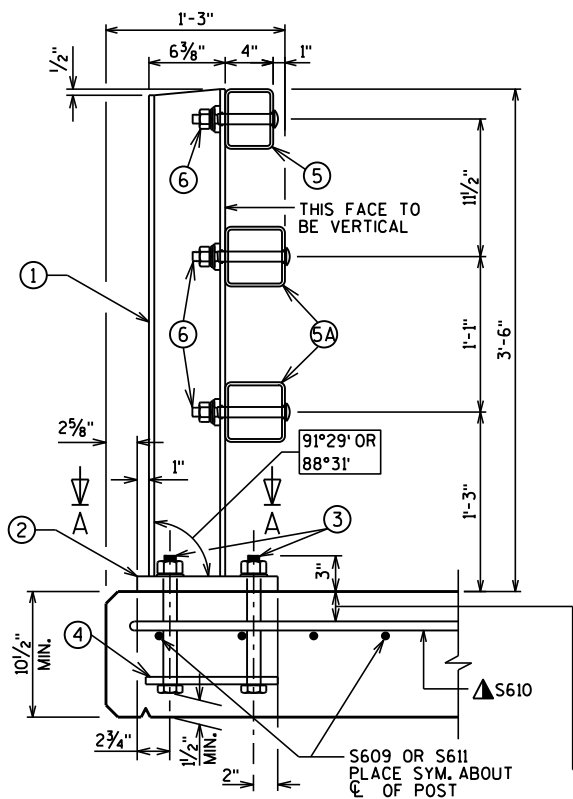
GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-42-133" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

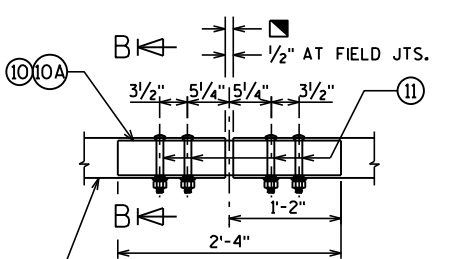
▲ TIE TO TOP MAT OF STEEL.

* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

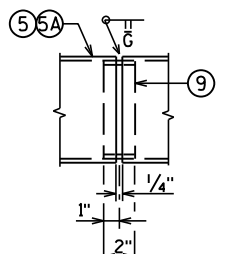
■ RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & 1/2" OPENING FOR A1 ABUTMENT.



SECTION THRU RAILING ON DECK



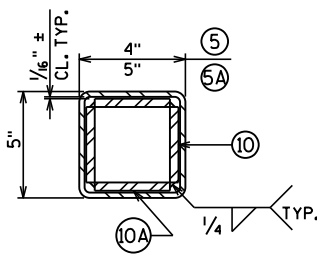
FIELD ERECTION JOINT DETAIL



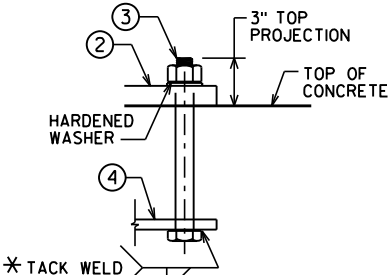
SHOP RAIL SPLICE DETAIL

LOCATION MUST BE SHOWN ON SHOP DRAWINGS

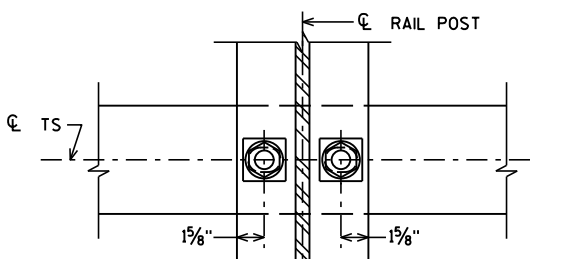
2 1/2" FOR SLABS ON GIRDERS; FOR OTHER STRUCTURES, PLACE BELOW TOP MAT SLAB REINFORCEMENT.



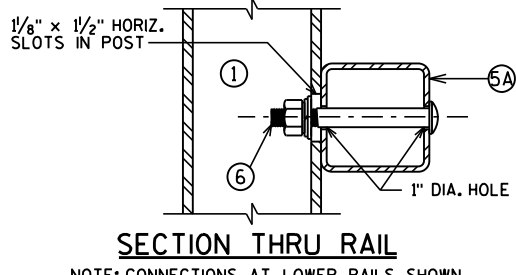
SECTION B-B



ANCHOR BOLTS



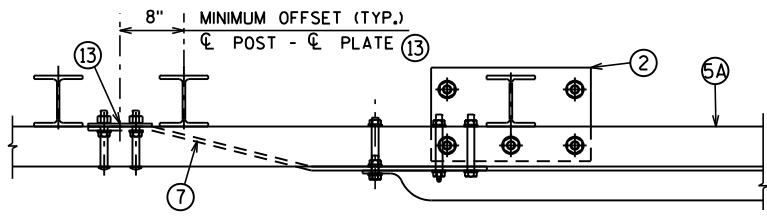
SECTION THRU POST WEB



SECTION THRU RAIL

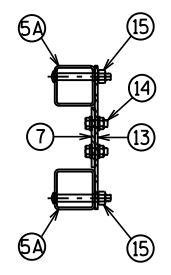
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

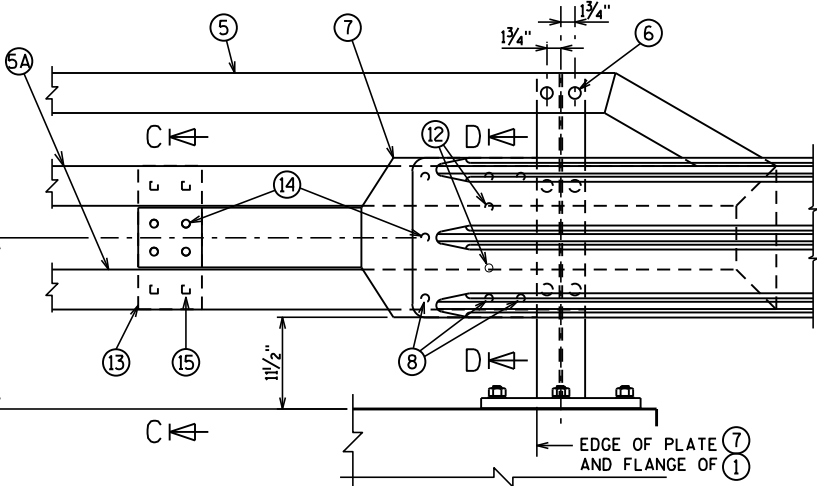


TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT

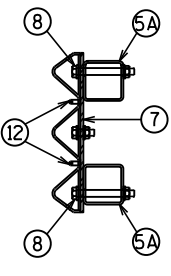


SECTION C-C

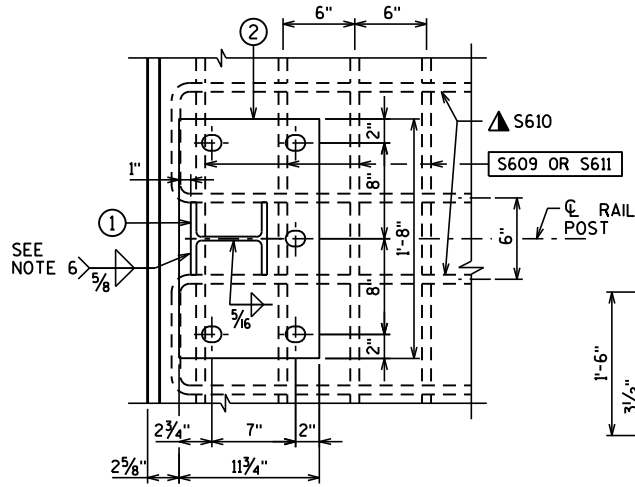


DETAIL AT END POST

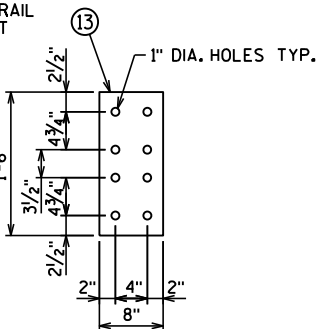
THRIE BEAM RAIL ATTACHMENT



SECTION D-D

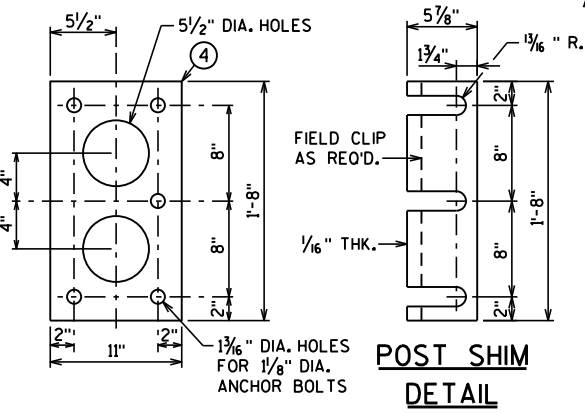


SECTION A-A



ANCHOR PLATE

AT BEAM GUARD ATTACHMENT

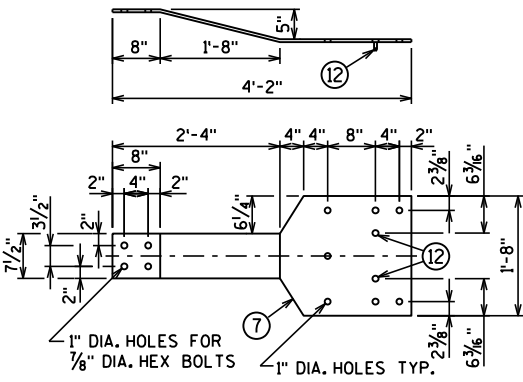


ANCHOR PLATE

AT RAIL TO DECK CONNECTION

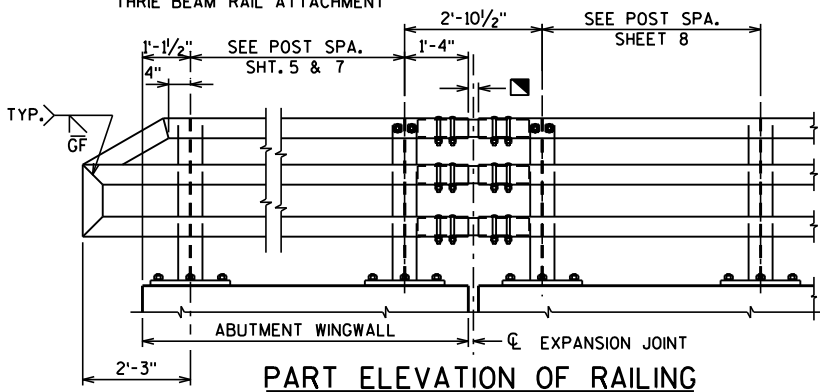
POST SHIM

DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT

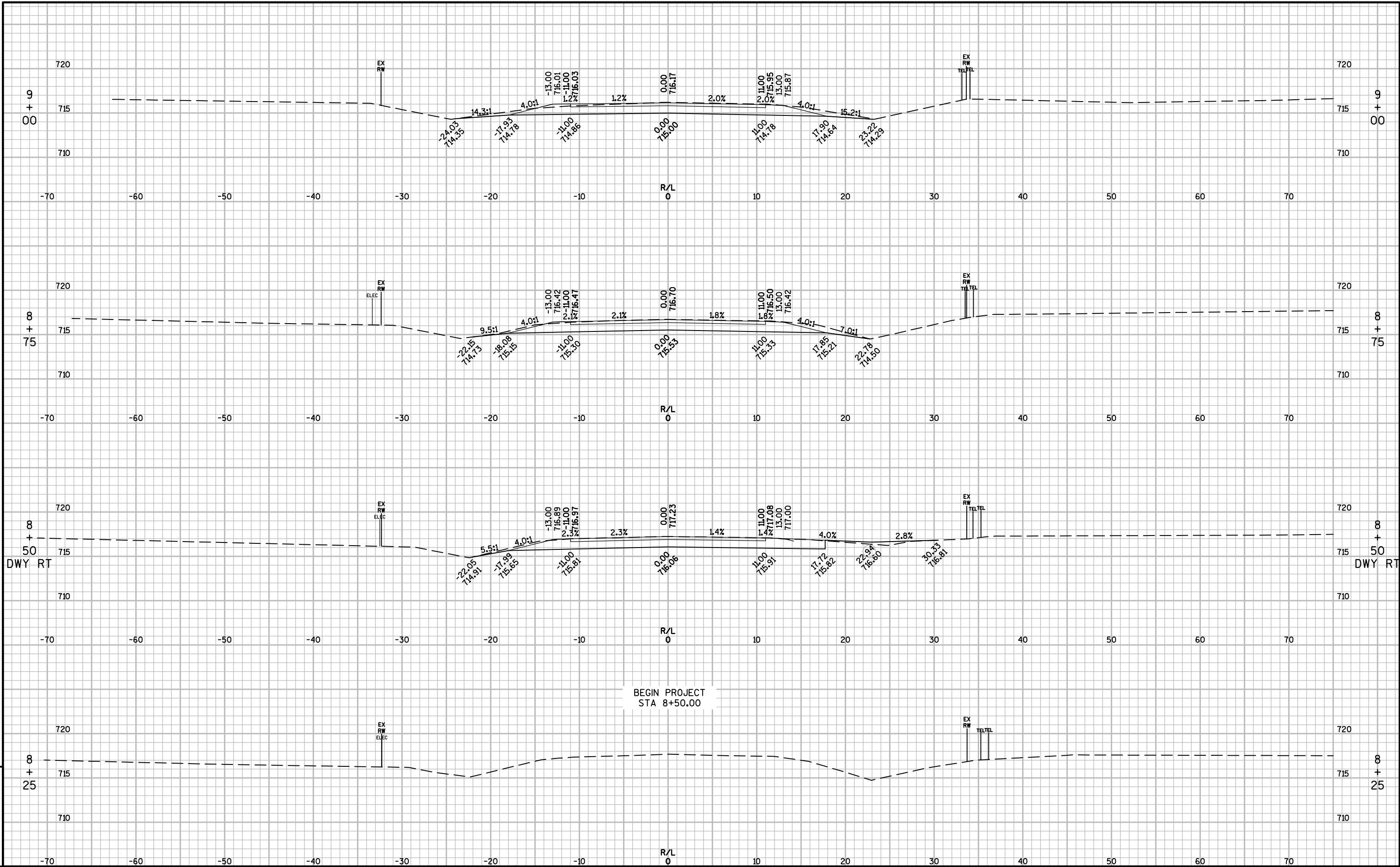


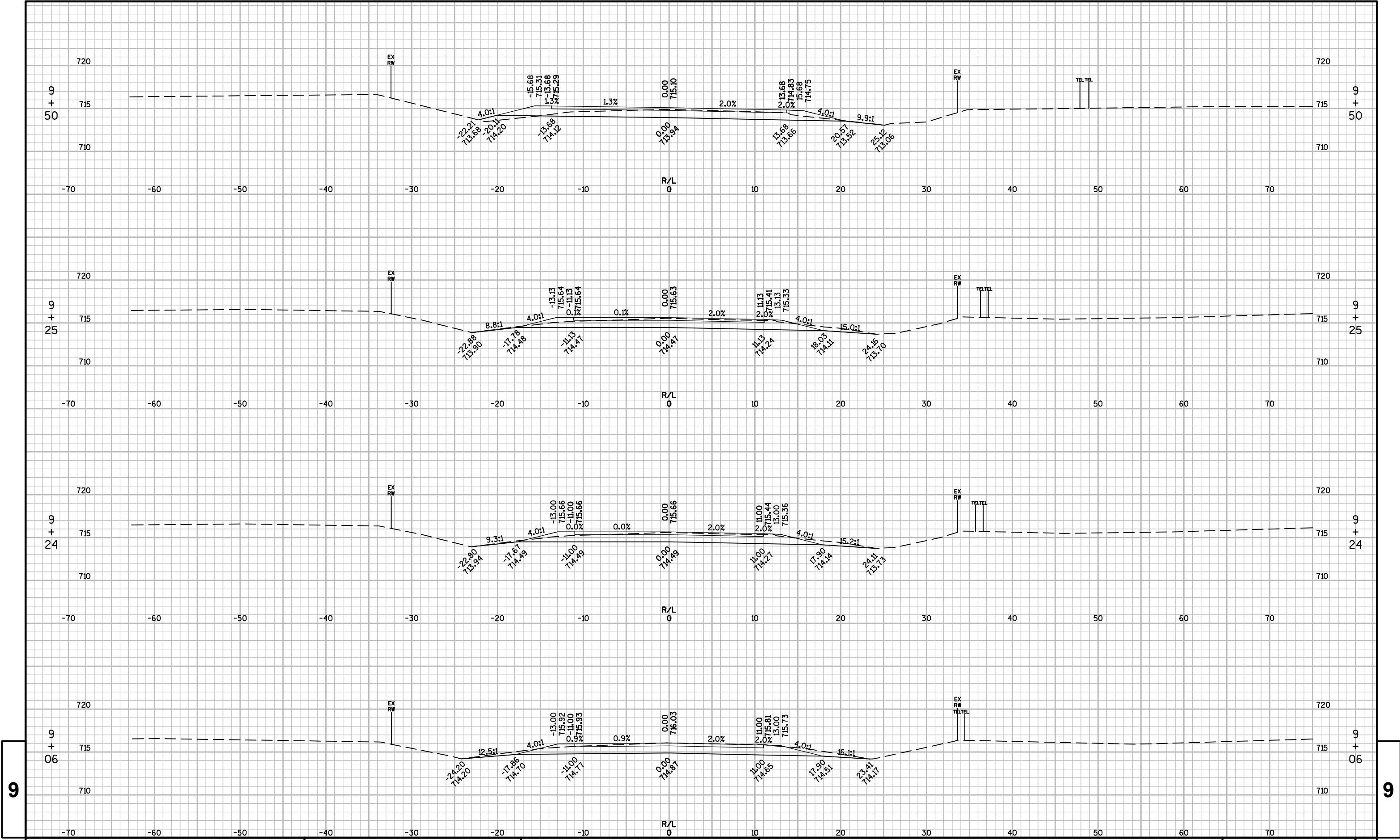
PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-133			
DRAWN BY		BRE	PLANS CK'D. KRO
TUBULAR STEEL RAILING TYPE 'M'		SHEET 10 OF 10	

EARTHWORK

STATION	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
	Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.25	
08+25	0.00	0.00	0	0	0	0	0
08+50	39.05	2.11	18	1	18	1	17
08+75	40.57	0.00	37	1	55	2	52
09+00	39.67	0.00	37	0	92	2	90
09+06.14	37.94	0.00	9	0	101	2	98
09+23.75	32.26	0.00	23	0	124	2	121
09+25	31.83	0.00	1	0	125	2	123
09+50	24.49	2.26	26	1	151	4	148
09+57.64	21.53	10.76	7	2	158	6	152
09+63.75	20.28	19.88	5	3	163	10	152
09+73.75	19.51	1.61	0	0	163	10	152
STRUCTURE							
10+26.25	29.55	0.05	0	0	163	10	152
10+27.31	29.45	0.03	1	0	164	10	153
10+36.54	28.89	44.99	10	8	174	20	154
10+50	30.59	10.20	15	14	189	37	151
10+61.64	32.28	2.59	14	3	202	41	161
10+75	31.43	0.79	16	1	218	42	176
10+76.25	31.23	0.67	1	0	219	42	178
11+00	21.32	0.44	23	0	242	42	200
11+25	21.75	1.34	20	1	262	43	219
11+50	19.05	1.55	19	1	281	45	236
11+66.66	28.46	0.00	15	0	296	46	250
11+75	34.92	0.03	10	0	306	46	260
11+83.33	41.96	0.00	12	0	318	46	272
12+00	53.89	0.00	30	0	347	46	301

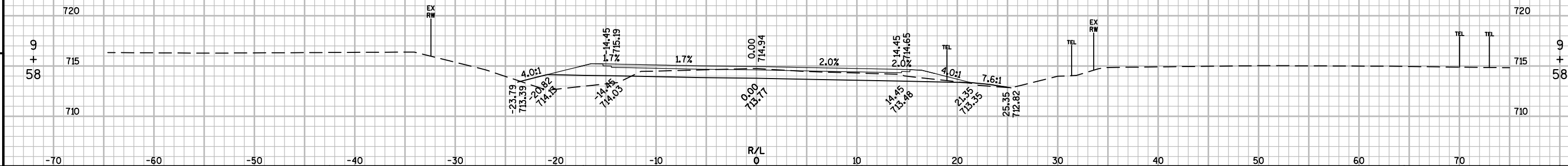
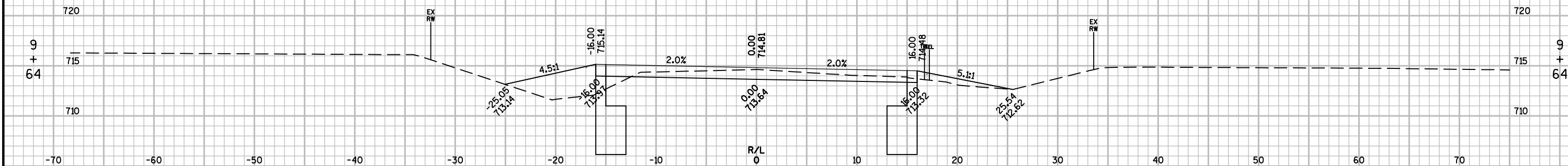
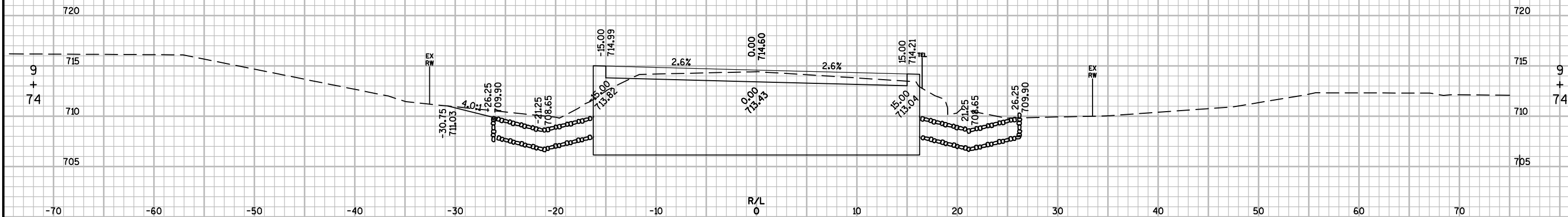


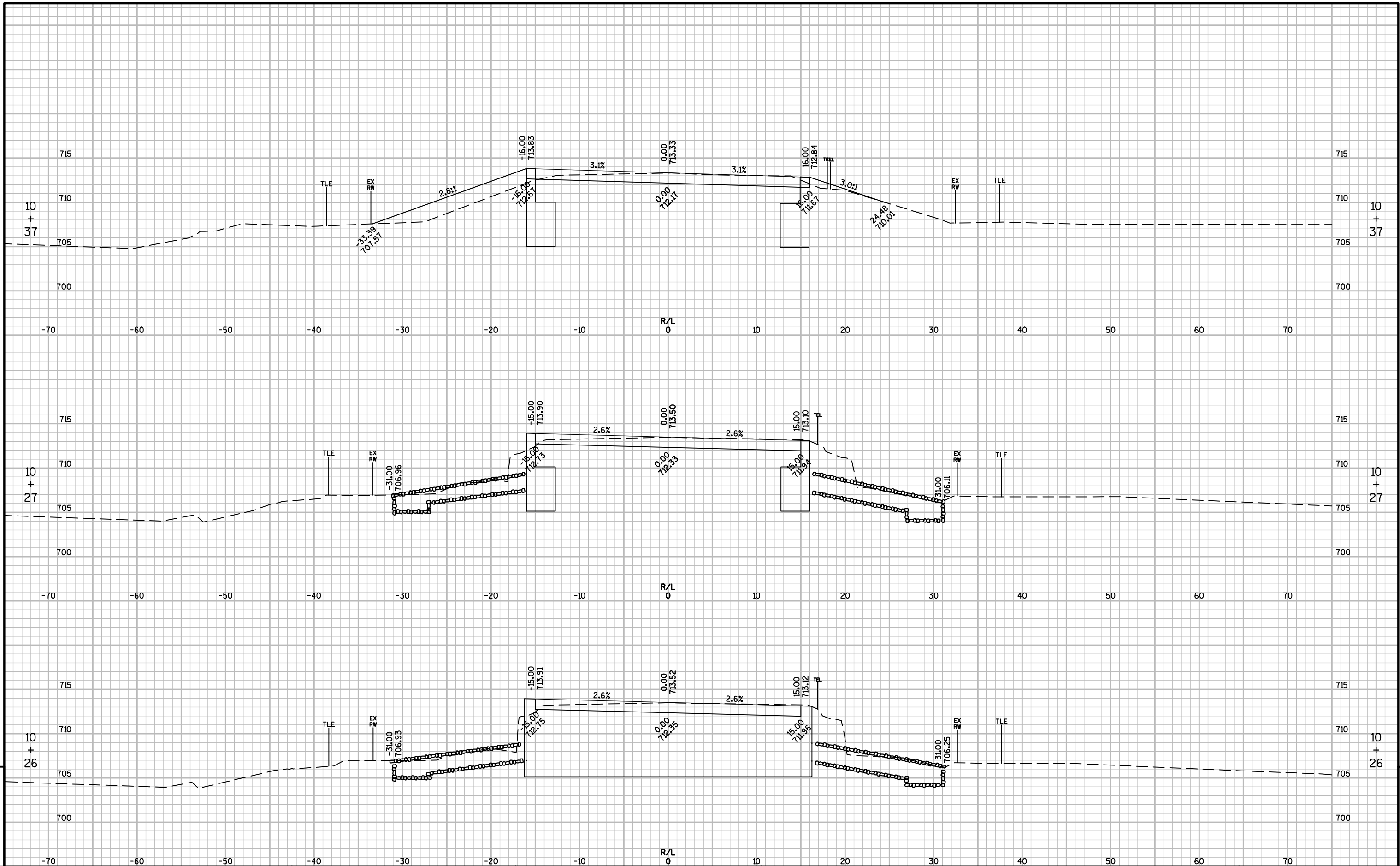


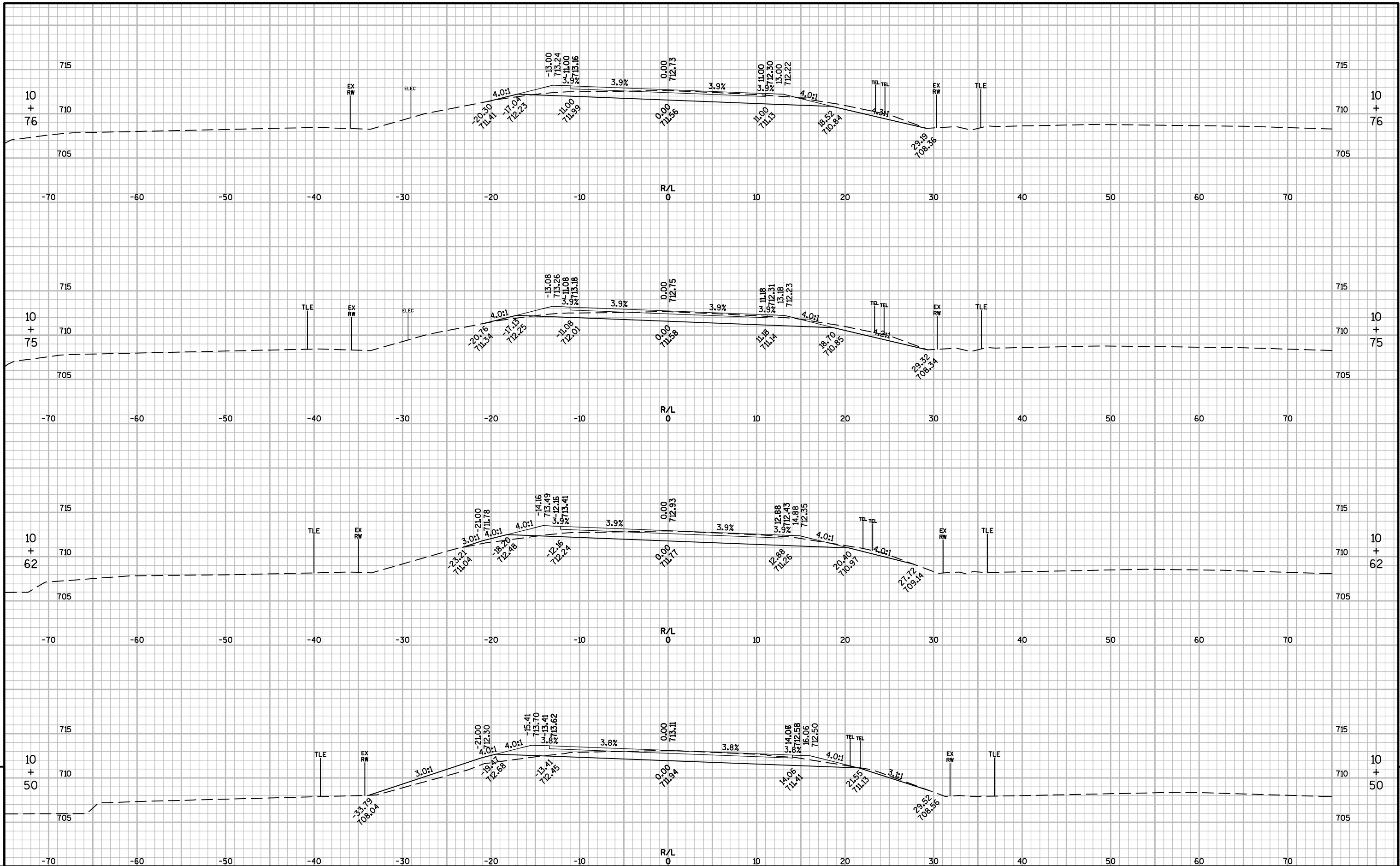
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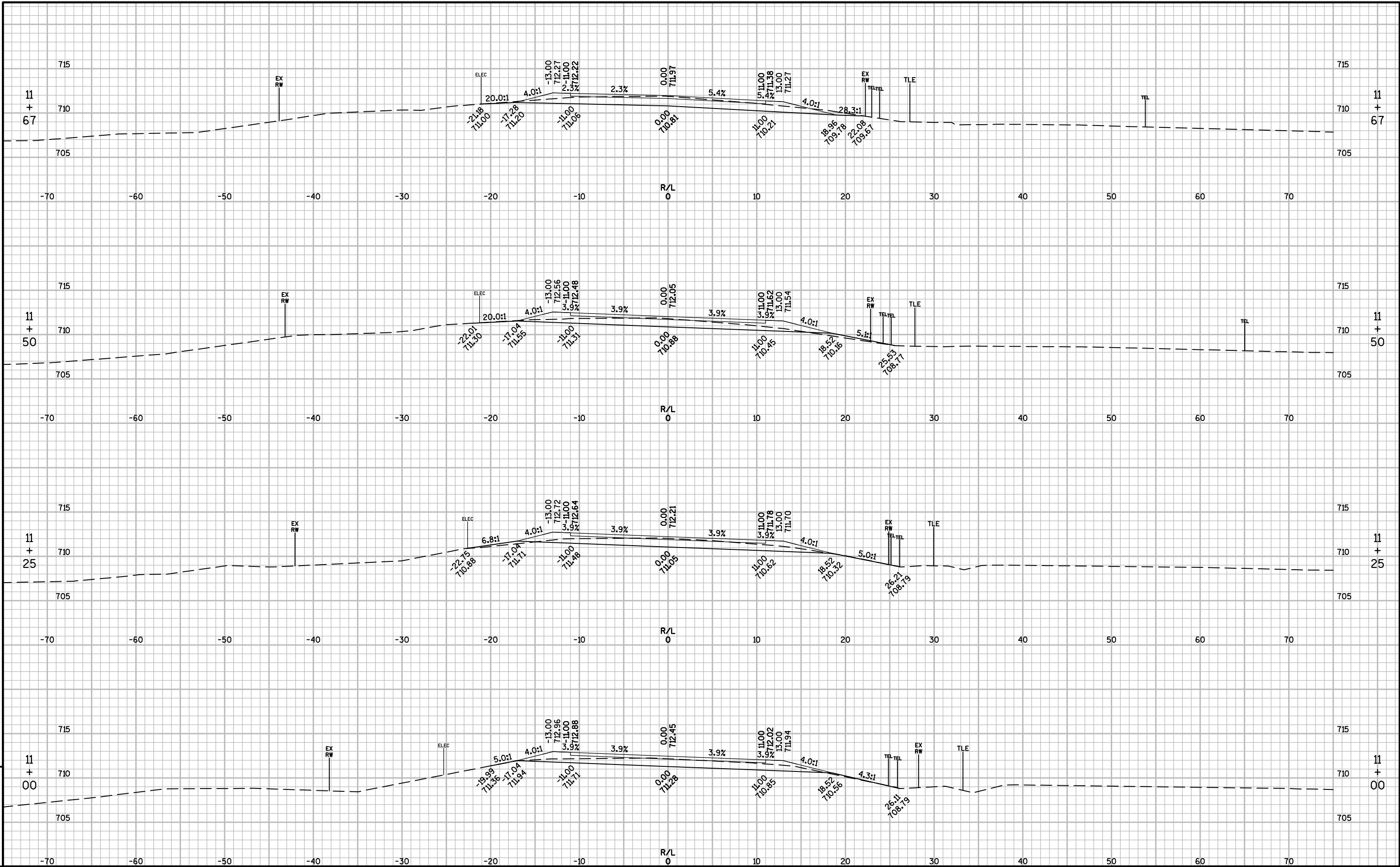
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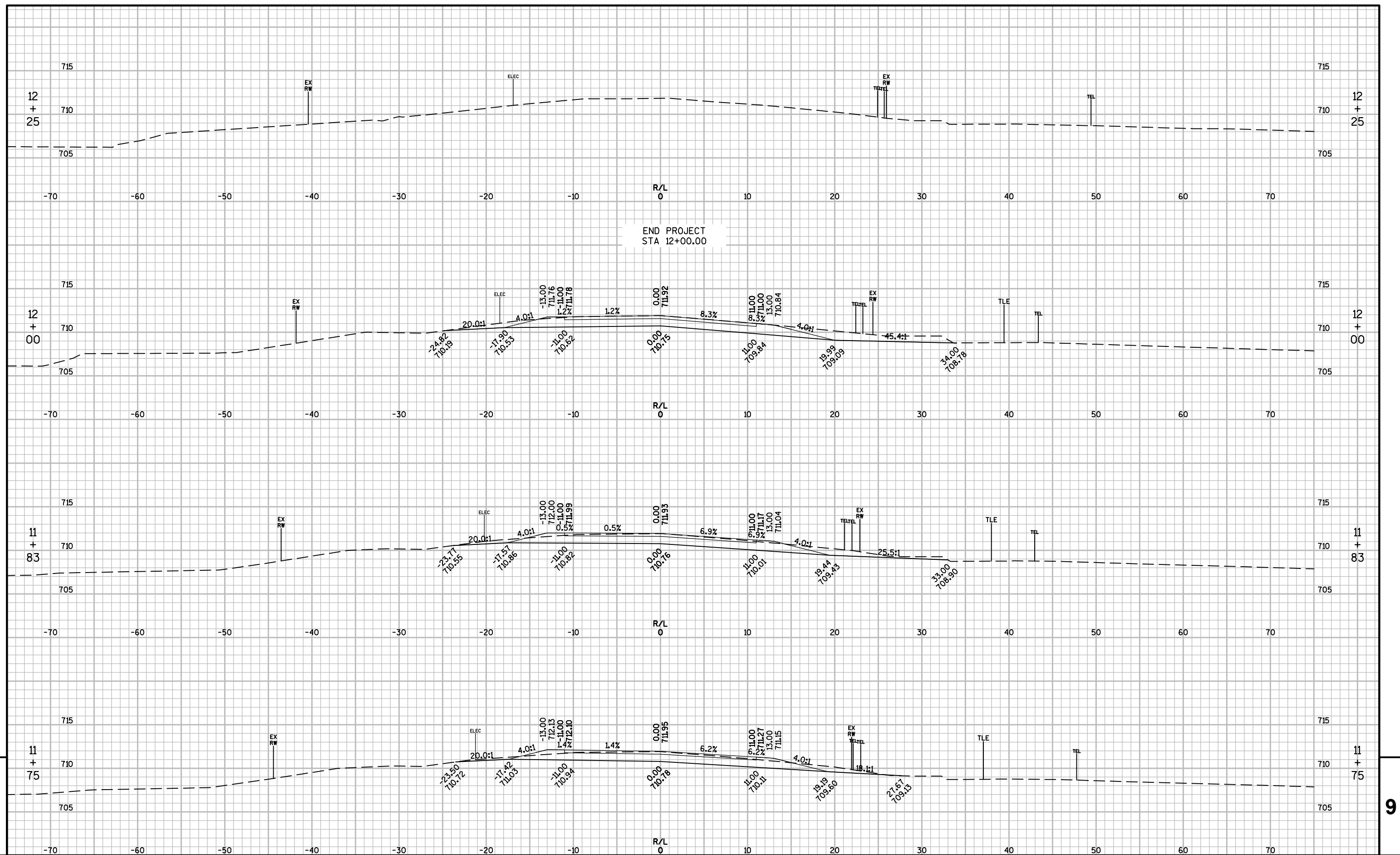
STRUCTURE B-42-133
STA 9+74.42 TO 10+25.58



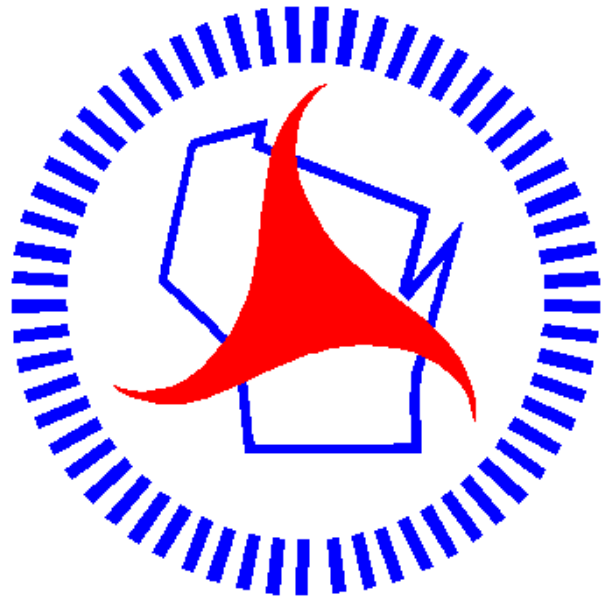








Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>