

NWL

PROJECT ID:

7239-00-70

COUNTY:

JACKSON

DECEMBER 2017

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 62



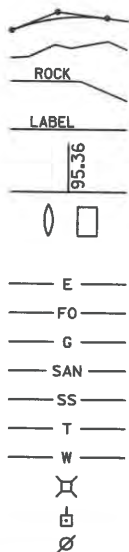
DESIGN DESIGNATION

A.A.D.T. (2017)	= 50
A.A.D.T. (2037)	= 80
D.H.V. (2037)	= 8
D.D.	= 50/50
T.	= 20%
DESIGN SPEED	= 40 MPH
ESALS	= 36,500

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	95.36
CULVERT (Profile View)	---
UTILITIES	---
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---



STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

T ADAMS, W KENYON ROAD

BR SQUAW CREEK BRIDGE B270162

LOC STR
JACKSON COUNTY

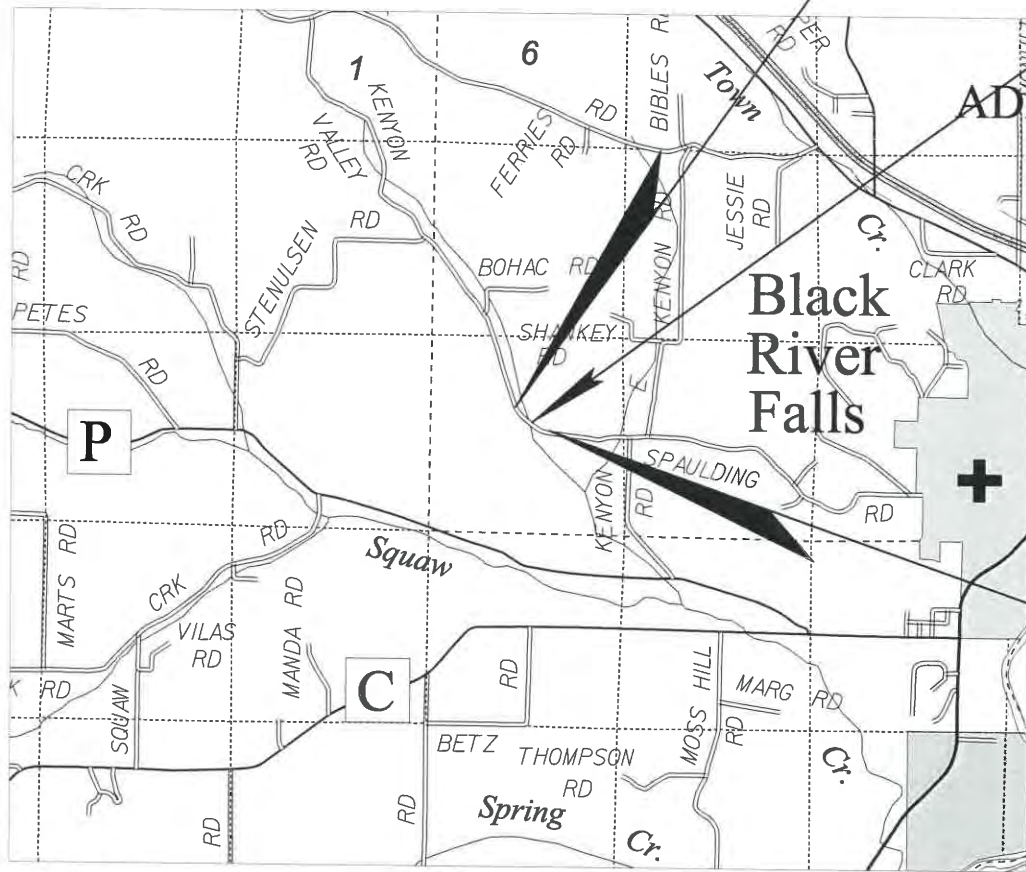
STATE PROJECT NUMBER
7239-00-70

BEGIN PROJECT 7239-00-70

STA. 8+75.00
Y = 184,354.105
X = 367,292.430

STRUCTURE B-27-0162
STA. 9+97.50

END PROJECT 7239-00-70
STA. 11+74.00
Y = 184,166.087
X = 367,524.881



LAYOUT
SCALE 0 0.5 MI
TOTAL NET LENGTH OF CENTERLINE = 0.057 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, JACKSON COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7239-00-70	WISC 2018024	1

ACCEPTED FOR	
TOWN	of ADAMS
Chairman	
DATE: 7-11	Handwritten Signature (Signature & Title of Official)
ORIGINAL PLANS PREPARED BY	
Mead & Hunt	
WISCONSIN PROFESSIONAL ENGINEER	
JAY P. WHEATON E-38779 LA CROSSE, WI	
DATE: 7/12/17	Handwritten Signature (Signature)
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	MEAD & HUNT
Designer	MEAD & HUNT
Management Consultant	KNIGHT E/A, INC.
C.O. Examiner	N/A
APPROVED FOR THE DEPARTMENT	
DATE: 7/25/17	Handwritten Signature (Management Consultant Signature)

UTILITIES

** JACKSON ELECTRIC COOPERATIVE
ELECTRIC
N6868 CTH F
PO BOX 546
BLACK RIVER FALLS, WI 54615
ATTN: ERIC STEIEN
PHONE: (715) 284-5385
MOBILE: (715) 299-5208
EMAIL: ESTEIE@JACKELEC.COM

JACKSON COUNTY

JACKSON COUNTY HIGHWAY COMMISSIONER
1119 HARRISON STREET
BLACK RIVER FALLS, WI 54615
ATTN: RANDY ANDERSON
PHONE: (715) 284-0233
EMAIL: RANDY.ANDERSON@CO.JACKSON.WI.US

DNR

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
DNR SERVICE CENTER
33550 MORMON COULEE ROAD
LA CROSSE, WI 54601
ATTN: KAREN KALVELAGE
PHONE: (608) 785-9115
EMAIL: KAREN.KALVELAGE@WISCONSIN.GOV

** CENTURYLINK
TELEPHONE
835 RED IRON ROAD
BLACK RIVER FALLS, WI 54615
ATTN: DONNA SMOTHERS
PHONE: (715) 284-4375
EMAIL: DONNA.SMOTHERS@CENTURYLINK.COM

**** THESE ARE MEMBERS OF DIGGERS HOTLINE**

TOWN OF ADAMS

HARLEY BOEHM, CHAIRMAN
N7355 ALLEN CREEK ROAD
BLACK RIVER FALLS, WI 54615
PHONE: (715) 284-2969

DIGGERS HOTLINE

Dial **811** or (800)242-8511

www.DiggersHotline.com

HARLEY BOEHM, CHAIRMAN
N7355 ALLEN CREEK ROAD
BLACK RIVER FALLS, WI 54615
PHONE: (715) 284-2969

HARLEY BOEHM, CHAIRMAN
N7355 ALLEN CREEK ROAD
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PHONE: (715) 284-2969

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DESIGN CONSULTANT

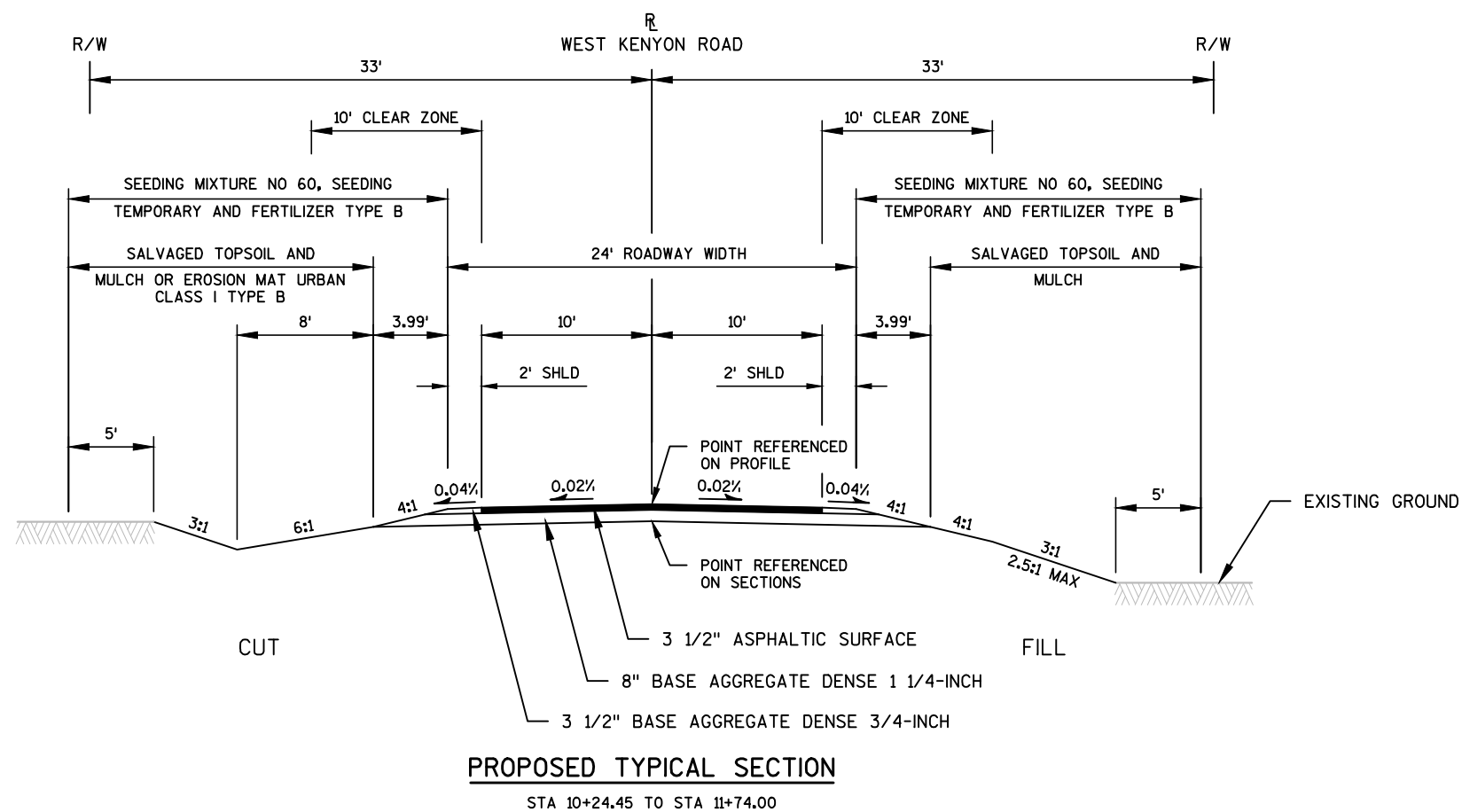
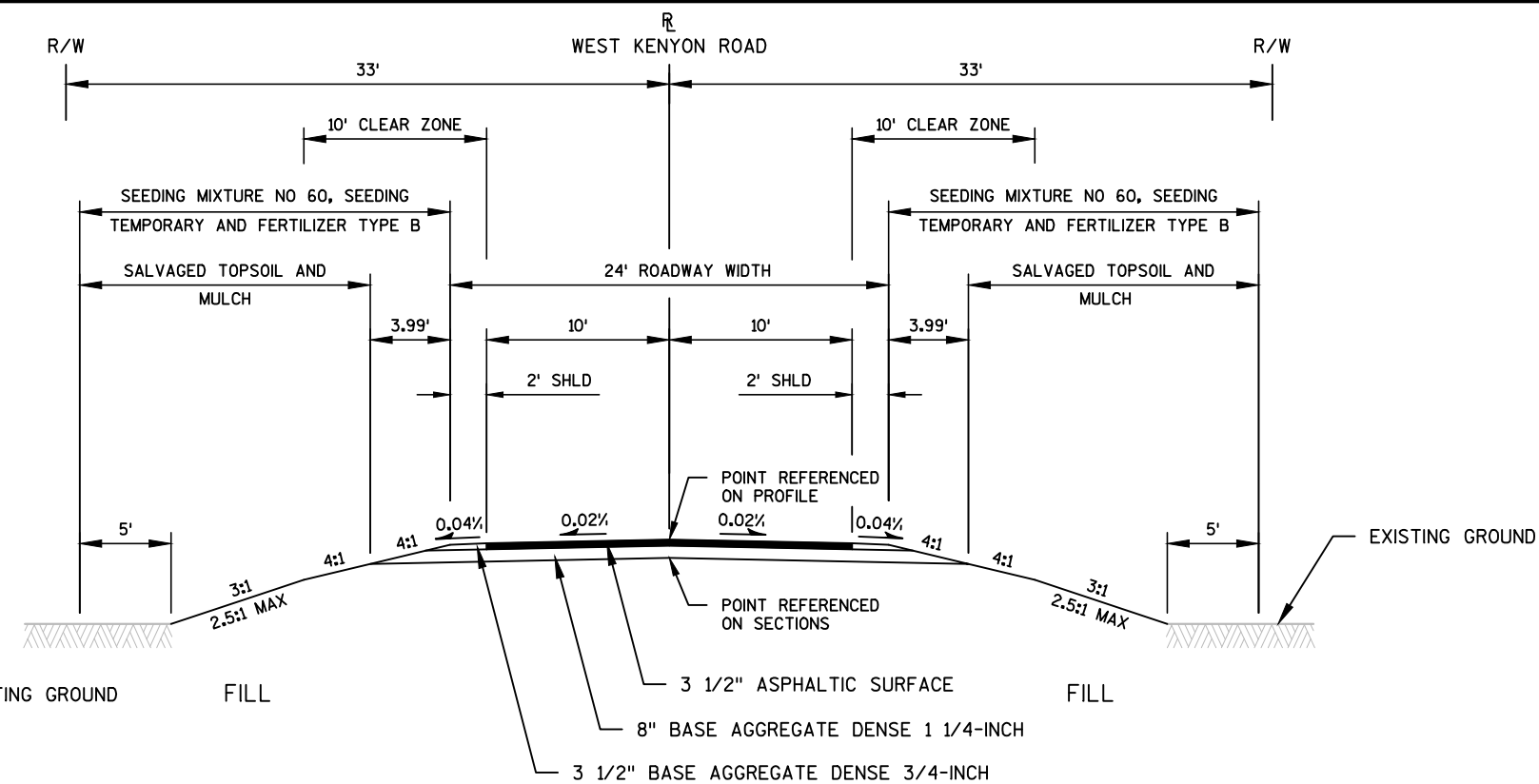
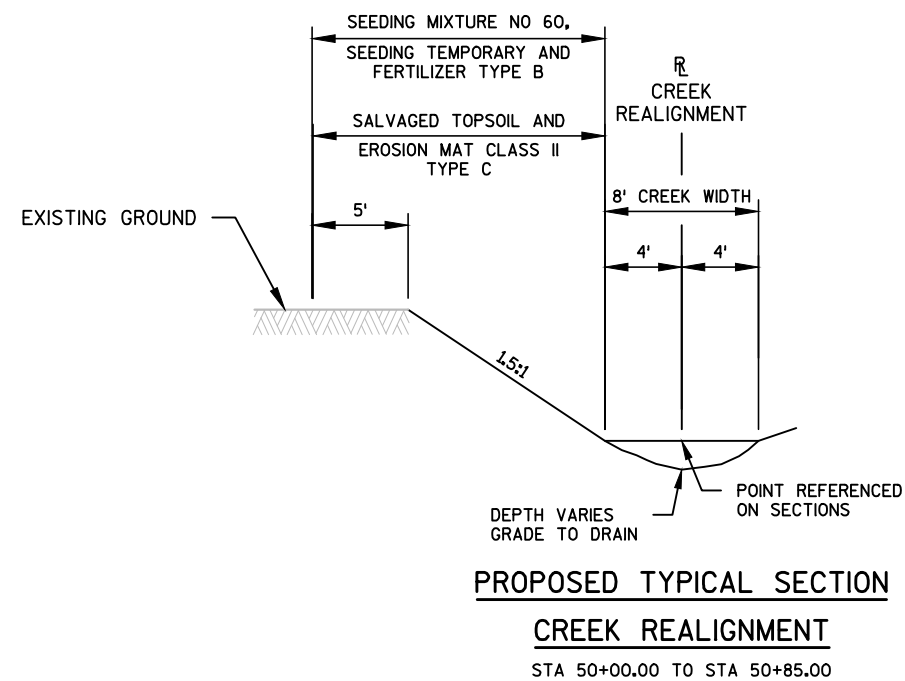
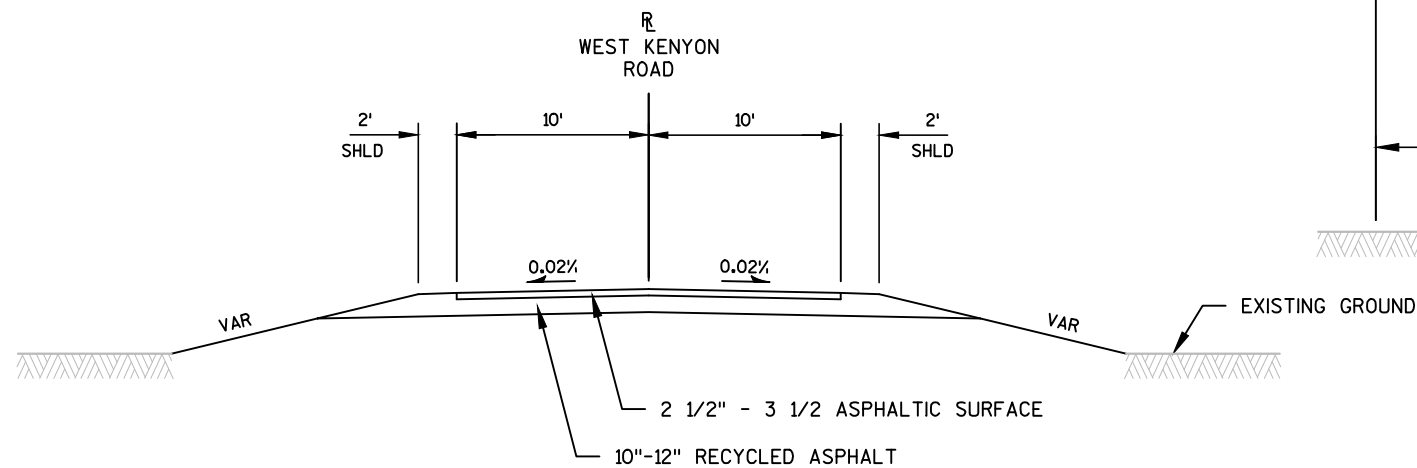
**Mead
& Hunt**

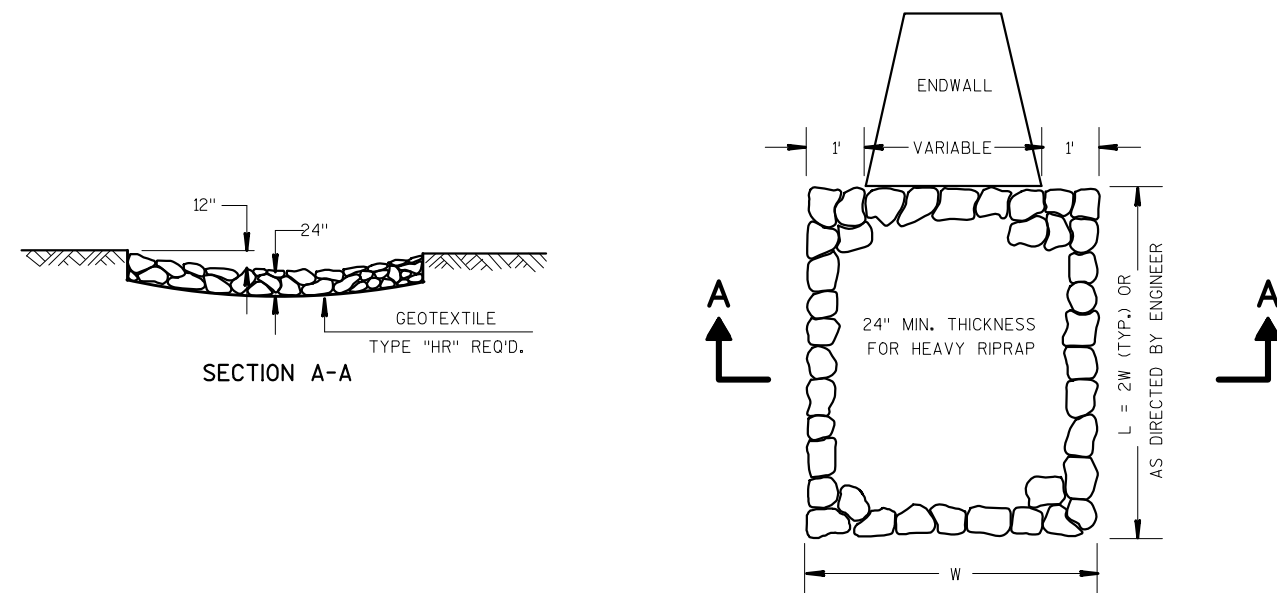
MEAD & HUNT, INC.
750 NORTH THIRD STREET
LA CROSSE, WI 54601
ATTN: JAY P. WHEATON, P.E.
PHONE: (608) 784-6040
MOBILE: (608) 386-0212
EMAIL: JAY.WHEATON@MEADHUNT.COM

TYPICAL SECTIONS
CONSTRUCTION DETAILS
STORM SEWER PLAN
TRAFFIC CONTROL
ALIGNMENTS

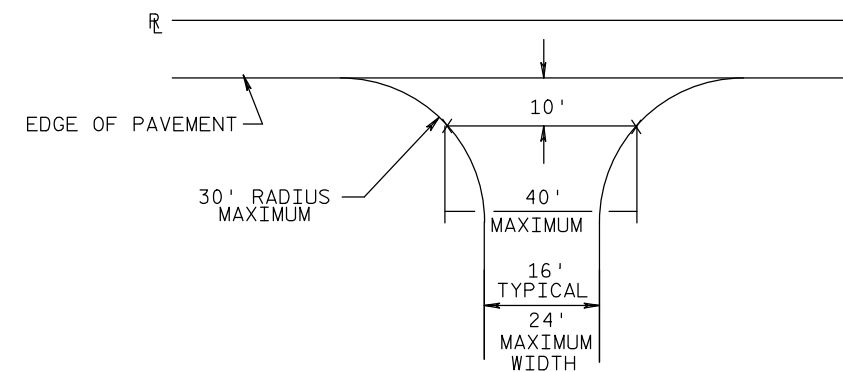
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 0.69 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.50 ACRES

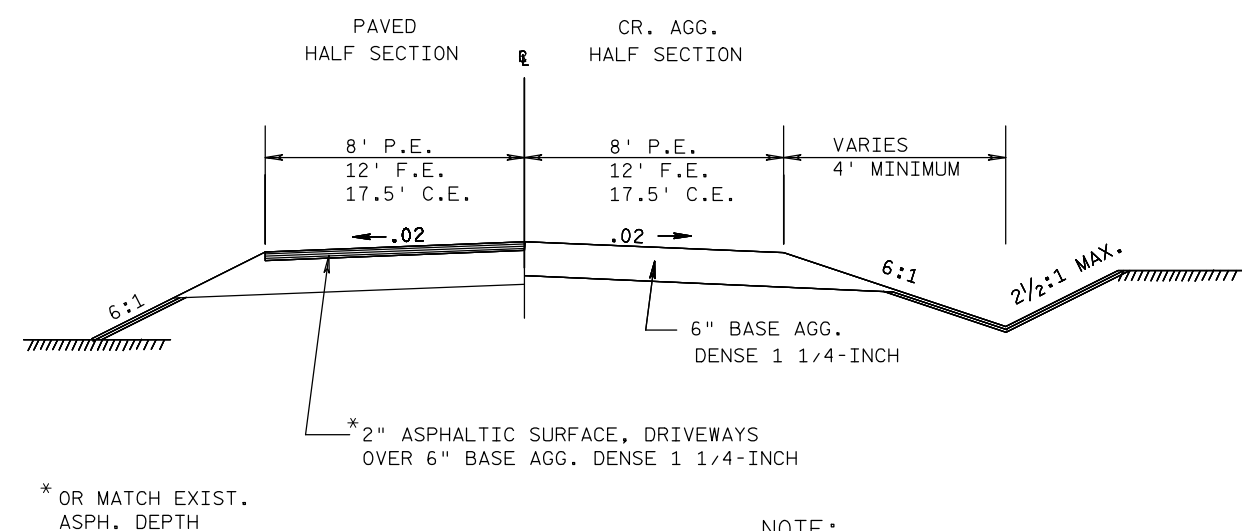




HEAVY RIPRAP TREATMENT AT CULVERTS

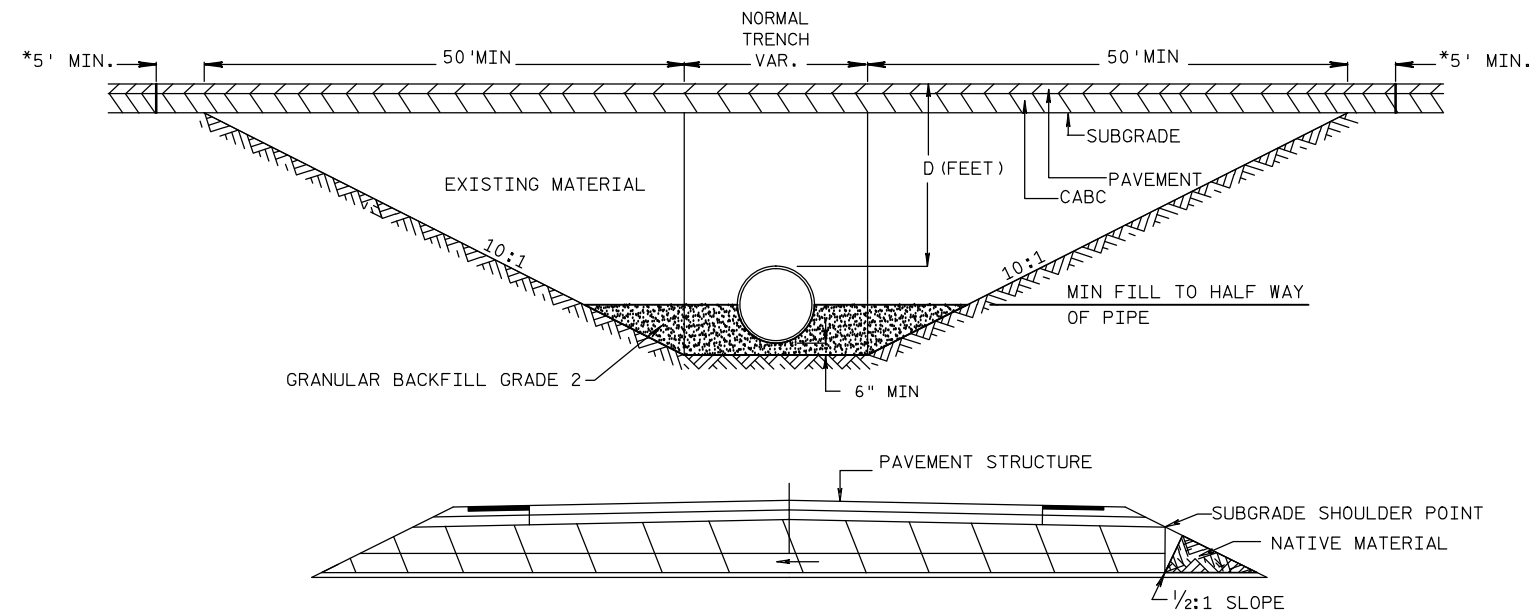


TYPICAL DRIVEWAY DETAIL
(NON-COMMERCIAL RURAL)



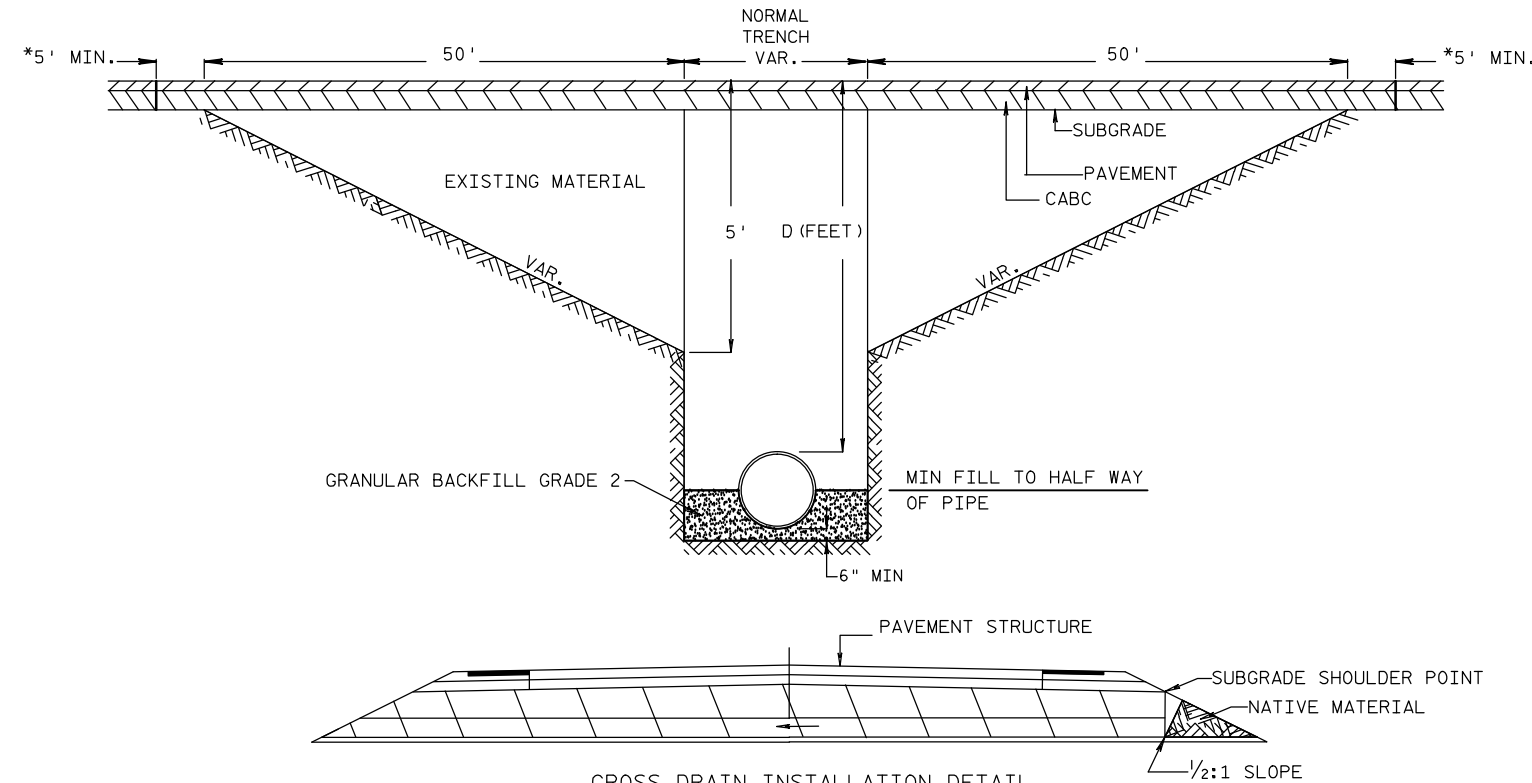
TYPICAL SECTION
FOR PRIVATE ENTRANCES

NOTE:
DRIVEWAY PROFILES NOT EXPECTED TO EXCEED
10%. PLACE LOW POINT OF DRIVEWAY PROFILE
OVER DITCH FLOW LINE.



CROSS DRAIN INSTALLATION DETAIL
FOR $D \leq 5'$

* PAVEMENT REMOVAL LIMITS (TYPICAL)



CROSS DRAIN INSTALLATION DETAIL
FOR $D \geq 5'$

64 LF OF 30" STORM SEWER REINFORCED CONCRETE CLASS III @ 1.09% SLOPE
64 LF OF 30" STORM SEWER REINFORCED CONCRETE CLASS III @ 1.09% SLOPE

① STA 11+15.00, RT 35.5'
(OUTFALL INVERT)
1 - INSTALL 30" AECPRC
OUTFALL INV EL = 844.20

③ STA 11+25.00, RT 35.5'
(OUTFALL INVERT)
1 - INSTALL 30" AECPRC
OUTFALL INV EL = 844.45

② STA 11+40.00, LT 23.50'
(CENTER OF STRUCTURE)
1 - INSTALL INLETS MEDIAN 2 GRATE
2 - INLETS COVER TYPE MS REQUIRED
GRATE EL = 850.50
INV EL 30" CPRC = 844.90
BOTTOM OF STRUCTURE EL = 844.60
DEPTH = 5.9'

④ STA 11+50.00, LT 23.50'
(CENTER OF STRUCTURE)
1 - INSTALL INLETS MEDIAN 2 GRATE
2 - INLETS COVER TYPE MS REQUIRED
GRATE EL = 850.75
INV EL 30" CPRC = 845.15
BOTTOM OF STRUCTURE EL = 844.85
DEPTH = 5.9'

1/2" EXPANSION JOINT-SIDEWALK REQUIRED
CONCRETE SIDEWALK 4-INCH REQUIRED BETWEEN INLETS
(INCIDENTAL TO INLET INSTALLATION)
2 #4 EPOXY COATED TIE BARS REQUIRED
(INCIDENTAL TO INLET INSTALLATION)



GENERAL TRAFFIC CONTROL NOTES

ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD).

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH A TYPE 'A' (LOW INTENSITY FLASHING) LIGHTS.

'WO' SIGNS ARE THE SAME A 'W' SIGNS EXCEPT THE BACKGROUND SHALL BE ORANGE.

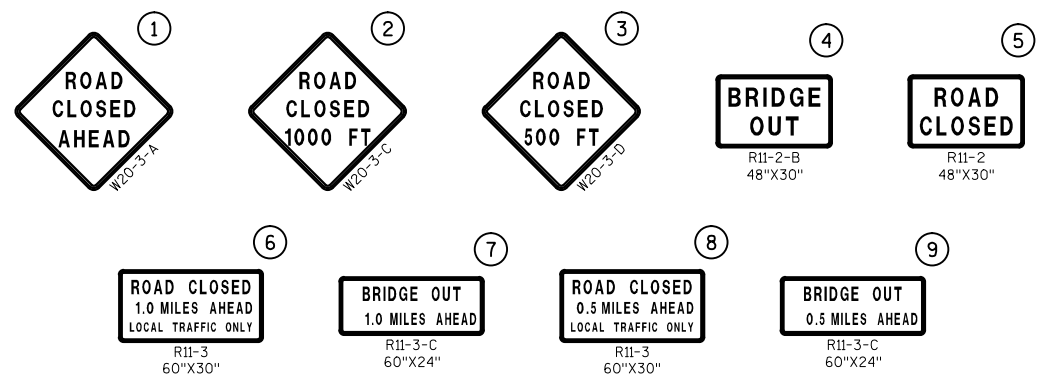
ALL SIGNS ARE 48"X48" UNLESS OTHERWISE NOTED.

ANY SIGNS TEMPORARY OR EXISTING WHICH CONFLICT WITH TRAFFIC CONTROL 'IN USE', SHALL BE COVERED OR REMOVED AS NEEDED AND AS APPROVED BY THE ENGINEER.

ALL TYPE III BARRICADES SHALL HAVE AN EQUIVALENT WIDTH OF 8 FEET, BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

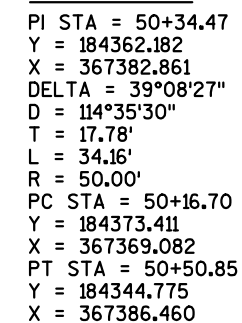
LEGEND

- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- WORK AREA



END PROJECT 7239-00-70
STA 11+74.00

BEGIN PROJECT 7239-00-70
STA 8+75.00



Estimate Of Quantities

7239-00-70					
Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	4.000	4.000
0004	201.0205	Grubbing	STA	4.000	4.000
0006	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0008	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. STA 10+00	LS	1.000	1.000
0010	205.0100	Excavation Common	CY	311.000	311.000
0012	206.1000	Excavation for Structures Bridges (structure) 01. B-27-162	LS	1.000	1.000
0014	208.0100	Borrow	CY	279.000	279.000
0016	209.2100	Backfill Granular Grade 2	CY	36.000	36.000
0018	210.1500	Backfill Structure Type A	TON	290.000	290.000
0020	213.0100	Finishing Roadway (project) 01. 7239-00-70	EACH	1.000	1.000
0022	305.0110	Base Aggregate Dense 3/4-Inch	TON	32.000	32.000
0024	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	370.000	370.000
0026	415.0080	Concrete Pavement 8-Inch	SY	16.000	16.000
0028	415.0410	Concrete Pavement Approach Slab	SY	80.000	80.000
0030	455.0605	Tack Coat	GAL	35.000	35.000
0032	465.0105	Asphaltic Surface	TON	95.000	95.000
0034	502.0100	Concrete Masonry Bridges	CY	132.000	132.000
0036	502.3200	Protective Surface Treatment	SY	216.000	216.000
0038	503.0128	Prestressed Girder Type I 28-Inch	LF	208.000	208.000
0040	505.0400	Bar Steel Reinforcement HS Structures	LB	3,760.000	3,760.000
0042	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	13,700.000	13,700.000
0044	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	8.000	8.000
0046	506.4000	Steel Diaphragms (structure) 01. B-27-162	EACH	3.000	3.000
0048	513.4061	Railing Tubular Type M (structure) 01. B-27-162	LF	164.000	164.000
0050	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0052	522.1030	Apron Endwalls for Culvert Pipe Reinforced Concrete 30-Inch	EACH	2.000	2.000
0054	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	600.000	600.000
0056	606.0300	Riprap Heavy	CY	400.000	400.000
0058	608.0330	Storm Sewer Pipe Reinforced Concrete Class III 30-Inch	LF	128.000	128.000
0060	611.0642	Inlet Covers Type MS	EACH	4.000	4.000
0062	611.3902	Inlets Median 2 Grate	EACH	2.000	2.000
0064	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	210.000	210.000
0066	619.1000	Mobilization	EACH	1.000	1.000
0068	624.0100	Water	MGAL	6.000	6.000
0070	625.0500	Salvaged Topsoil	SY	1,595.000	1,595.000
0072	627.0200	Mulching	SY	895.000	895.000
0074	628.1504	Silt Fence	LF	1,000.000	1,000.000

Estimate Of Quantities

7239-00-70

Line	Item	Item Description	Unit	Total	Qty
0076	628.1520	Silt Fence Maintenance	LF	2,000.000	2,000.000
0078	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0080	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0082	628.2008	Erosion Mat Urban Class I Type B	SY	565.000	565.000
0084	628.2027	Erosion Mat Class II Type C	SY	115.000	115.000
0086	628.6005	Turbidity Barriers	SY	220.000	220.000
0088	628.7005	Inlet Protection Type A	EACH	2.000	2.000
0090	628.7504	Temporary Ditch Checks	LF	40.000	40.000
0092	629.0210	Fertilizer Type B	CWT	1.500	1.500
0094	630.0120	Seeding Mixture No. 20	LB	25.000	25.000
0096	630.0160	Seeding Mixture No. 60	LB	18.000	18.000
0098	630.0200	Seeding Temporary	LB	31.000	31.000
0100	633.5200	Markers Culvert End	EACH	2.000	2.000
0102	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0104	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0106	638.2602	Removing Signs Type II	EACH	5.000	5.000
0108	638.3000	Removing Small Sign Supports	EACH	5.000	5.000
0110	642.5001	Field Office Type B	EACH	1.000	1.000
0112	643.0420	Traffic Control Barricades Type III	DAY	1,008.000	1,008.000
0114	643.0705	Traffic Control Warning Lights Type A	DAY	2,016.000	2,016.000
0116	643.0900	Traffic Control Signs	DAY	1,008.000	1,008.000
0118	643.5000	Traffic Control	EACH	1.000	1.000
0120	645.0111	Geotextile Type DF Schedule A	SY	110.000	110.000
0122	645.0120	Geotextile Type HR	SY	805.000	805.000
0124	650.4000	Construction Staking Storm Sewer	EACH	4.000	4.000
0126	650.4500	Construction Staking Subgrade	LF	246.000	246.000
0128	650.5000	Construction Staking Base	LF	246.000	246.000
0130	650.6500	Construction Staking Structure Layout (structure) 01. B-27-162	LS	1.000	1.000
0132	650.9910	Construction Staking Supplemental Control (project) 01. 7239-00-70	LS	1.000	1.000
0134	650.9920	Construction Staking Slope Stakes	LF	331.000	331.000
0136	690.0150	Sawing Asphalt	LF	40.000	40.000
0138	715.0415	Incentive Strength Concrete Pavement	DOL	500.000	500.000
0140	715.0502	Incentive Strength Concrete Structures	DOL	786.000	786.000
0142	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,200.000	1,200.000
0144	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

EARTHWORK SUMMARY								
FROM/TO STATION	LOCATION	205.0100 EXCAVATION COMMON CUT (1)	SALVAGED/ UNUSABLE PAVEMENT MATERIAL	AVAILABLE MATERIAL (2)	UNEXPANDED FILL	EXPANDED FILL (FACTOR 1.25)	MASS ORDINATE +/- (3)	208.0100 BORROW
8+75 - 11+74	M/L	208	46	162	435	544	-382	382
50+00 -50+85	RIVER REALIGNMENT	103	0	103	0	0	103	-103
311						TOTAL		279

- (1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED
- (2) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL
- (3) THE MASS ORDINATE + OR - QUANTITY CALCULATED. PLUS QUANTITY INDICATES AS EXCESS OF MATERIAL.
MINUS INDICATES A SHORTAGE OF MATERIAL.

CLEARING & GRUBBING

STATION TO STATION		201.0105 CLEARING STA	201.0205 GRUBBING STA
8+75 - 11+74	M/L	4	4
TOTAL		4	4

BASE AGGREGATE DENSE

STATION TO STATION		305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1-1/4 INCH TON	624.0100 WATER MGAL
8+75 - 9+70.55	M/L	12	135	3
10+24.45 - 11+74	M/L	20	215	3
11+15 DWY	M/L LT	-	20	-
TOTAL		32	370	6

ASPHALT SUMMARY

STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
8+75	-	9+51	M/L	13	35
10+44	-	11+74	M/L	22	60
TOTAL				35	95

TACK COAT ESTIMATED AT 0.07 GAL/SY

REMOVING SMALL PIPE CULVERTS

STATION	LOCATION	203.0100 REMOVING SMALL PIPE CULVERTS EACH	REMARKS
11+35	M/L	1	36" CMP
TOTAL		1	

CONCRETE PAVEMENT

STATION TO STATION	LOCATION	415.0080 CONCRETE PAVEMENT 8-INCH SY	415.0410 CONCRETE PAVEMENT APPROACH SLAB SY
9+51 - 9+70.55	M/L	8	40
10+24.45 - 10+44	M/L	8	40
TOTAL		16	80

RIPRAP

STATION	LOCATION	606.0300 ***RIPRAP HEAVY CY	645.0120 ***GEOTEXTILE TYPE HR SY
11+20	M/L, RT	25	55
TOTAL		25	55

***ADDITIONAL QUANTITIES ARE LOCATED ELSEWHERE ON THE PLAN

NOTE: ALL ITEMS ARE CATEGORY 0010 UNLESS NOTED AS 0020.

STORM SEWER PIPE SUMMARY

608.0330 STORM SEWER PIPE						
FROM STRUCTURE		TO STRUCTURE		209.2100 BACKFILL GRANULAR GRADE 2	REINFORCED CONCRETE CLASS III 30-INCH	
NO.	NO.	CY	LF	INLET EL	DISCHARGE EL	SLOPE
2	1	18	64	844.90	844.20	1.09%
4	3	18	64	845.15	844.45	1.09%
		36	128			

APRON ENDWALLS FOR CULVERT PIPE SUMMARY

			522.1030 APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 30-INCH	633.5200 MARKERS CULVERT END	*JOINT TIES
STRUCTURE	NO.	STATION	LOCATION	EACH	EACH
	1	11+15	M/L, 35.5 RT	1	6
	3	11+25	M/L, 35.5 RT	1	6
TOTAL				2	2

*FOR INFORMATION ONLY

TURBIDITY BARRIERS

STATION		LOCATION		628.6005 TURBIDITY BARRIERS SY	
9+92		M/L		100	
10+02		M/L		120	
		TOTAL		220	

SILT FENCE

STATION TO STATION				628.1504 SILT FENCE LF		628.1520 SILT FENCE MAINTENANCE LF	
8+75 - 9+70.55				M/L, LT & RT		610	
10+24.45 - 11+74				M/L, RT		90	
50+00 - 50+85				RIVER REALIGNMENT, LT		100	
UNDISTRIBUTED				VARIOUS		200	
				TOTAL		1,000	
						2,000	

STORM SEWER STRUCTURE SUMMARY

STRUCTURE NO.		STATION		LOCATION		611.3902 INLET MEDIAN 2 GRATE EACH		611.0642 INLET COVERS TYPE MS EACH		GRATE EL		BOTTOM OF STRUCTURE EL		DEPTH		REMARKS	
2		11+40		M/L, 23.5 LT		1		2		850.50		844.60		5.90		NO SLOPE	
4		11+50		M/L, 23.5 LT		1		2		850.75		844.85		5.90		NO SLOPE	
				TOTAL		2		4									

MOBILIZATION

CATEGORY		STATION TO STATION		LOCATION		619.1000 MOBILIZATION EACH	
0010		PROJECT		M/L		0.250	
0020		PROJECT		M/L		0.750	
				TOTAL		1.000	

LANDSCAPING ITEMS

STATION TO STATION				625.0500 SALVAGED TOPSOIL SY		627.0200 MULCHING SY		628.2008 EROSION MAT URBAN CLASS I TYPE B SY		628.2027 EROSION MAT CLASS II TYPE C SY		629.0210 FERTILIZER TYPE B CWT		630.0120 SEEDING MIXTURE NO. 20 LB		630.0160 SEEDING MIXTURE NO. 60 LB		630.0200 **SEEDING TEMPORARY LB	
8+75 - 9+70.55				M/L, LT & RT		425		425		-		0.3		-		7		7	
10+24.45 - 11+74				M/L, LT & RT		470		470		65		0.4		-		8		8	
50+00 - 50+85				RIVER REALIGNMENT, LT		200		-		115		0.2		-		3		3	
				BORROW SITES		500		-		500		0.6		25		-		13	
				TOTAL		1,595		895		565		115		1.5		25		18	

** SEEDING TEMPORARY AT HALF RATE

EROSION CONTROL SUMMARY

STATION TO STATION				628.1910 MOBILIZATIONS EROSION CONTROL EACH		628.1905 MOBILIZATIONS EROSION CONTROL EACH		628.1910 MOBILIZATIONS EROSION CONTROL EACH		628.7005 INLET PROTECTION TYPE A EACH		628.7504 TEMPORARY DITCH CHECKS LF	
10+24.45 - 11+74				M/L, LT & RT		-		-		2		20	
UNDISTRIBUTED				VARIOUS		4		2		-		20	
				TOTAL		4		2		2		40	

NOTE: ALL ITEMS ARE CATEGORY 0010 UNLESS NOTED AS 0020.

SIGNING						
STATION	LOCATION	634.0614	637.2230	638.2602	638.3000	COMMENTS
		POSTS WOOD 4x6-INCH x 14-FT EACH	SIGNS TYPE II REFLECTIVE F SF	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	
9+49	M/L, LT	1	3	-	-	W5-52L
9+63	M/L, RT	1	3	-	-	W5-52R
9+86	M/L, RT	-	-	2	2	
10+12	M/L, LT	-	-	2	2	
10+25	M/L, RT	-	-	1	1	
10+32	M/L, LT	1	3	-	-	W5-52R
10+46	M/L, RT	1	3	-	-	W5-52L
TOTAL		4	12	5	5	

TRAFFIC CONTROL ITEMS				
643.0420	643.0705	643.0900	643.5000	REMARKS
TRAFFIC CONTROL BARRICADES TYPE III DAY	TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	TRAFFIC CONTROL SIGNS DAY	TRAFFIC CONTROL EACH	
1,008	2,016	1,008	1	72 DAYS
TOTAL	1,008	2,016	1,008	1

CONSTRUCTION STAKING											
CATEGORY	STATION	TO	STATION	LOCATION	650.4000	650.4500	650.5000	650.6500	650.9910	650.9920	
					CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	
					STAKING	STAKING	STAKING	STAKING	STAKING	STAKING	
					STORM SEWER	SUBGRADE	BASE	STRUCTURE	SUPPLEMENTAL	STAKING	
					EACH	LF	LF	LAYOUT	CONTROL	SLOPE	
								(B-27-0162)	(PROJECT)	STAKES	
0010	8+75	-	9+70.55	M/L	-	96	96	-	-	96	
0010	9+51	-	9+76.33	M/L	-	-	-	-	-	-	
0010	10+18.67	-	10+44	M/L	-	-	-	-	-	-	
0010	10+24.45	-	11+74	M/L	4	150	150	-	-	150	
0020	9+97.50			M/L	-	-	-	1	-	-	
0010	50+00	-	50+85	RIVER REALIGNMENT	-	-	-	-	-	85	
0010	PROJECT			M/L	-	-	-	-	1	-	
TOTAL					4	246	246	1	1	331	

SAWING ASPHALT		
		690.0150 SAWING ASPHALT LF
STATION	LOCATION	
8+75	M/L	20
11+74	M/L	20
TOTAL		40

NOTE: ALL ITEMS ARE CATEGORY 0010 UNLESS NOTED AS 0020.

CONVENTIONAL SYMBOLS

SECTION LINE	---	SECTION CORNER SYMBOL		R/W MONUMENT (TO BE SET)	•
QUARTER LINE	---	SECTION CORNER MONUMENT		NON-MONUMENTED R/W POINT	○
SIXTEENTH LINE	---	GEODETIC SURVEY MONUMENT		FOUND IRON PIN (1-INCH UNLESS NOTED)	IP
NEW REFERENCE LINE	---	SIXTEENTH CORNER MONUMENT		OFF-PREMISE SIGN	
NEW R/W LINE	---	SIGN		COMPENSABLE	
EXISTING R/W OR HE LINE	---	PARCEL NUMBER	25	NON-COMPENSABLE	
PROPERTY LINE	---	UTILITY NUMBER	40		
LOT, TIE & OTHER MINOR LINES	---	PARALLEL OFFSETS			
SLOPE INTERCEPT	---				
CORPORATE LIMITS	---				
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC)	---				
NEW R/W (FEE OR HE) (HATCHING VARIES BY OWNER)	---				
TEMPORARY LIMITED EASEMENT AREA	---				
EASEMENT AREA (PERMANENT LIMITED OR RESTRICTED DEVELOPMENT)	---				
TRANSMISSION STRUCTURES	---				
BUILDING	---				
BRIDGE	---				

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF INTERSECTION	PI
ACRES	AC	PROPERTY LINE	PL
AHEAD	AH	RECORDED AS	(100')
ALUMINUM	ALUM	REEL / IMAGE	R/I
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RESTRICTIVE DEVELOPMENT	RDE
CENTERLINE	C/L	EASEMENT	
CERTIFIED SURVEY MAP	CSM	RIGHT	RT
CONCRETE	CONC	RIGHT OF WAY	R/W
COUNTY	CO	SECTION	SEC
COUNTY TRUNK HIGHWAY	CTH	SEPTIC VENT	SEPV
DISTANCE	DIST	SQUARE FEET	SF
CORNER	COR	STATE TRUNK HIGHWAY	STH
DOCUMENT NUMBER	DOC	STATION	STA
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED	TLE
GAS VALVE	GV	EASEMENT	
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED	PLE		
EASEMENT			
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		
POINT OF COMPOUND CURVE	PCC		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE	Δ/DELTA
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

NOTES:

COORDINATES AND BEARINGS ON THIS PLAT ARE ORIENTED TO THE WISCONSIN COORDINATE REFERENCES SYSTEMS (WISCRS), JACKSON COUNTY ZONE, NAD 83 (2011) ADJUSTMENT. THE COORDINATES SHOWN ARE GRID COORDINATES AND ARE TO BE USED AS GRID OR GROUND VALUES ON THIS PLAT.

RIGHT OF WAY MONUMENTS ARE 3/4" x 24" REBAR AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT OF WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF PUBLIC RECORD.

CONVENTIONAL UTILITY SYMBOLS

WATER	---
GAS	---
TELEPHONE	---
OVERHEAD	---
TRANSMISSION LINES	---
ELECTRIC	---
CABLE TELEVISION	---
FIBER OPTIC	---
SANITARY SEWER	---
STORM SEWER	---

BEGIN RELOCATION ORDER

PROJECT 7239-00-00

STA 8+75.00

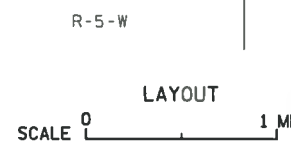
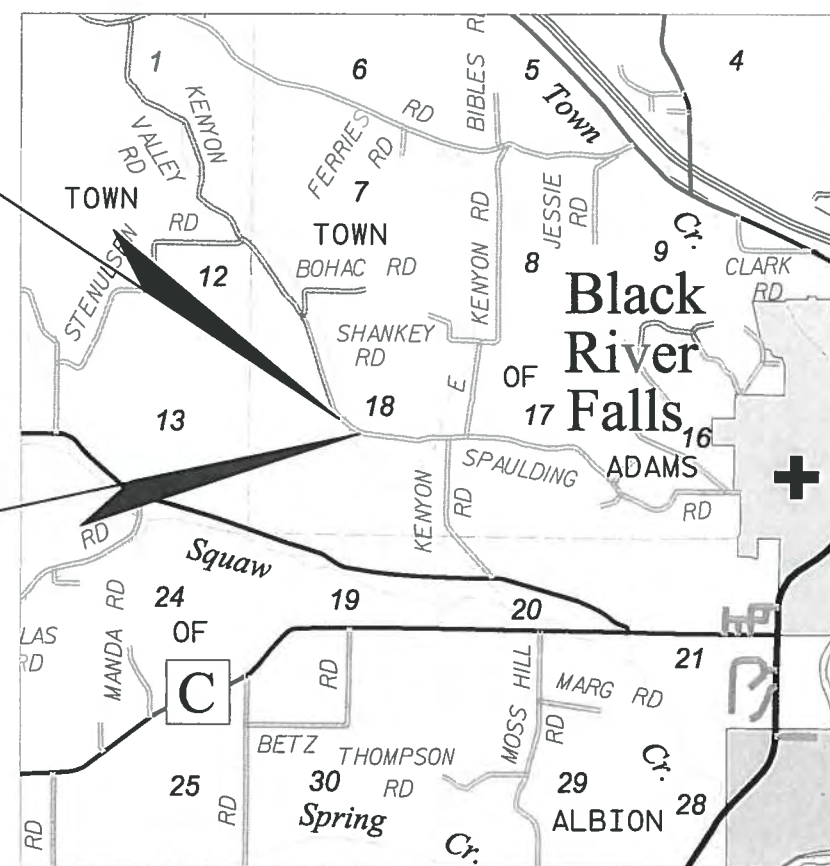
2,204.55' S AND 2,643.86' E FROM NW COR
SEC 18, T-21-N, R-4-W
Y = 184,354.105
X = 367,292.430

END RELOCATION ORDER

PROJECT 7239-00-00

STA 11+74.00

2,392.57' S AND 2,876.31' E FROM NW COR
SEC 18, T-21-N, R-4-W
Y = 184,166.087
X = 367,524.881



TOTAL NET LENGTH OF CENTERLINE = 0.057 MI



T-21-N

Mead & Hunt

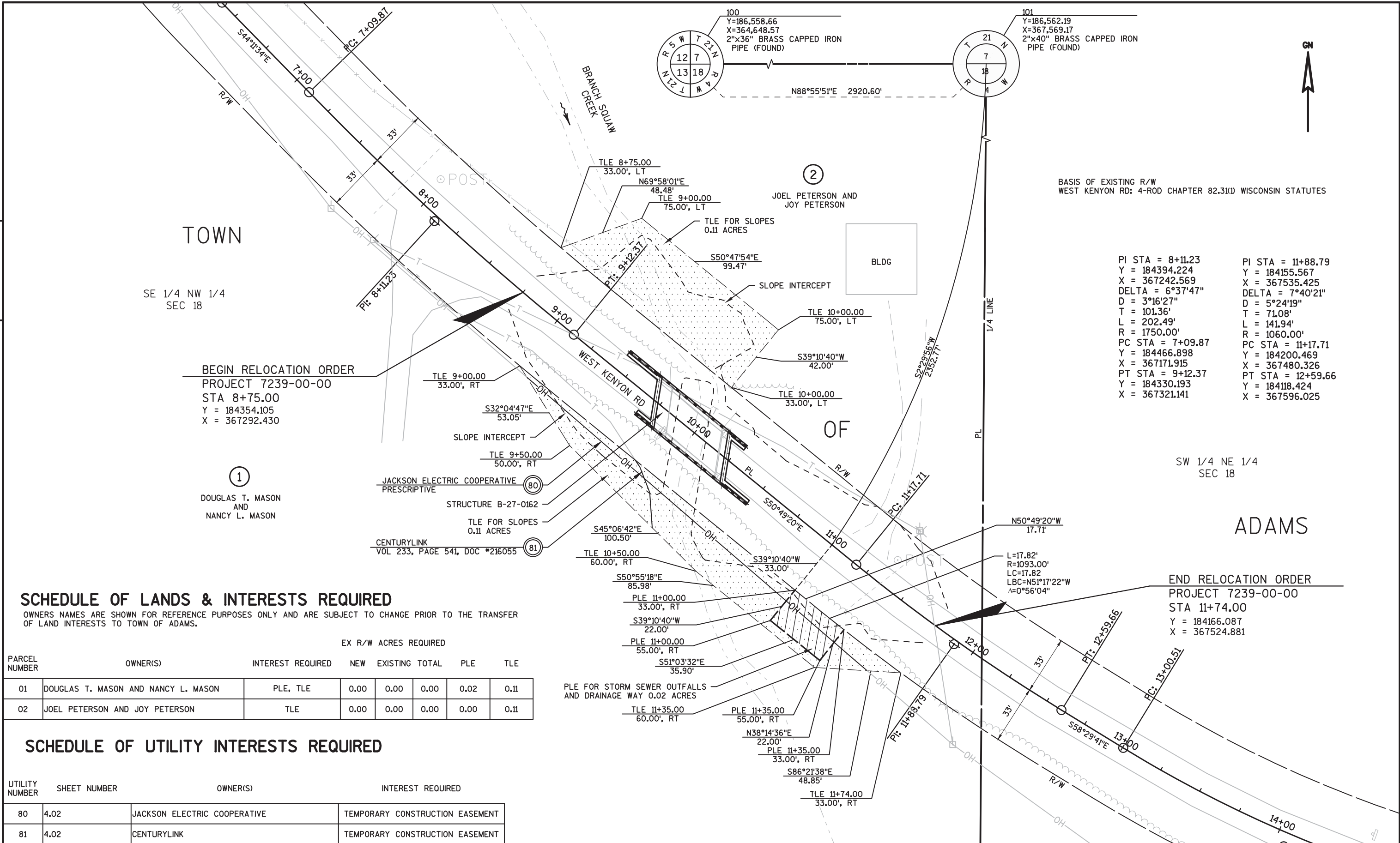


William F. Kottler
May 9, 2017

WILLIAM F. KOTTLER
S-2348STATE OF WISCONSIN
TOWN OF ADAMS

APPROVED FOR TOWN OF ADAMS

DATE 5-15-17 *Handwritten signature*
(Signature)



SCHEDULE OF LANDS & INTERESTS REQUIRED
OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO TOWN OF ADAMS.

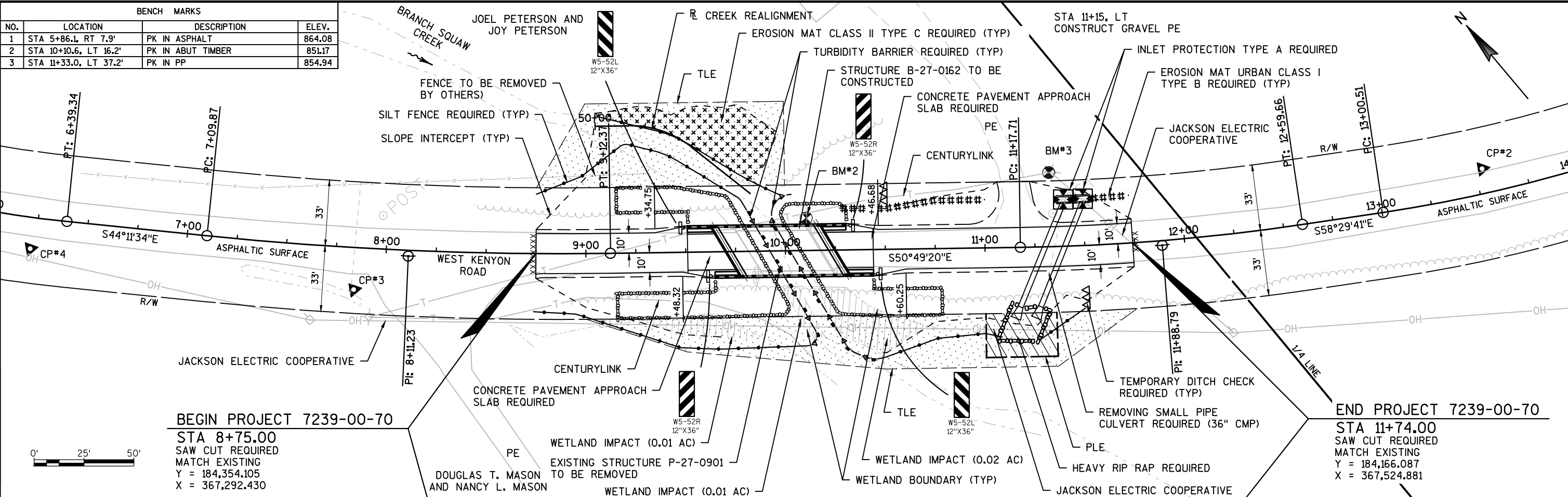
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	EX R/W ACRES REQUIRED				
			NEW	EXISTING	TOTAL	PLE	TLE
01	DOUGLAS T. MASON AND NANCY L. MASON	PLE, TLE	0.00	0.00	0.00	0.02	0.11
02	JOEL PETERSON AND JOY PETERSON	TLE	0.00	0.00	0.00	0.00	0.11

SCHEDULE OF UTILITY INTERESTS REQUIRED

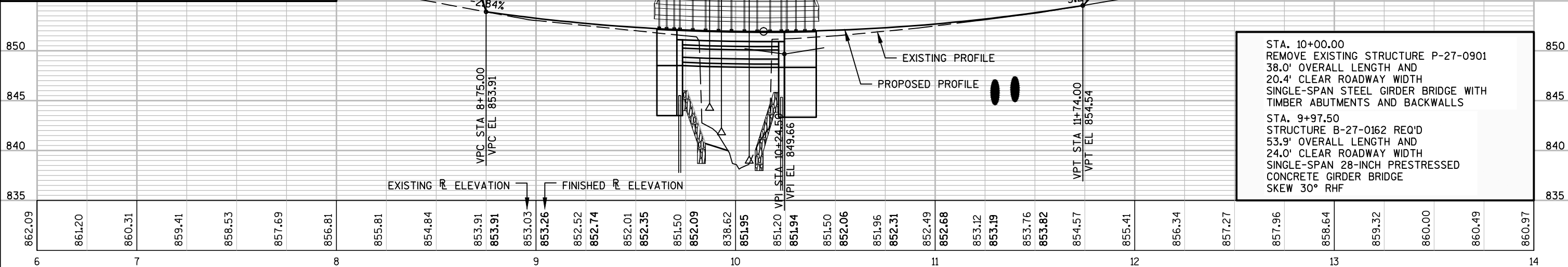
UTILITY NUMBER	SHEET NUMBER	OWNER(S)	INTEREST REQUIRED
80	4.02	JACKSON ELECTRIC COOPERATIVE	TEMPORARY CONSTRUCTION EASEMENT
81	4.02	CENTURYLINK	TEMPORARY CONSTRUCTION EASEMENT

REVISION DATE	DATE 5/9/2017	SCALE, FEET 	HWY: WEST KENYON RD	STATE R/W PROJECT NUMBER 7239-00-00	PLAT SHEET 4.02	E
	GRID FACTOR		COUNTY: JACKSON	CONSTRUCTION PROJECT NUMBER 7239-00-70	PS&E SHEET	

BENCH MARKS			
NO.	LOCATION	DESCRIPTION	ELEV.
1	STA 5+86.1, RT 7.9'	PK IN ASPHALT	864.08
2	STA 10+10.6, LT 16.2'	PK IN ABUT TIMBER	851.17
3	STA 11+33.0, LT 37.2'	PK IN PP	854.94



LEGEND	
#####	EROSION MAT URBAN CLASS I, TYPE B
XXXXXX	EROSION MAT CLASS II, TYPE C
-----	RIP RAP
-----	SLOPE INTERCEPT
-----	TURBIDITY BARRIER
XXXX	INLET PROTECTION
AAA	TEMPORARY DITCH CHECK
~~~~~	SURFACE FLOW

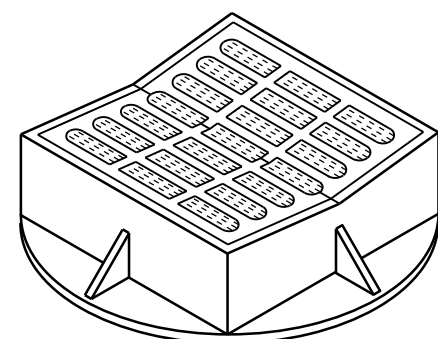
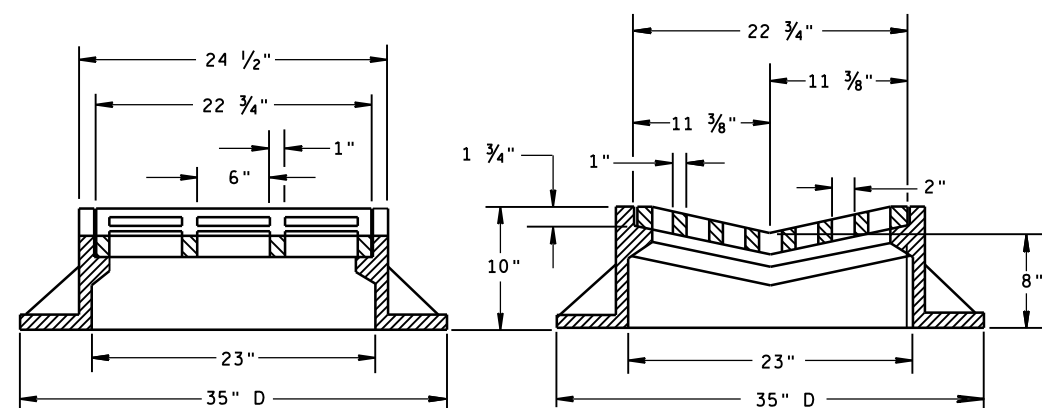


PROJECT NO: 7239-00-70	HWY: LOC STR	COUNTY: JACKSON	PLAN AND PROFILE: WEST KENYON RD	SHEET	E
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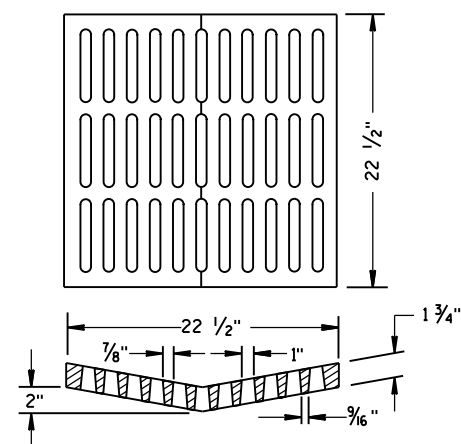


Standard Detail Drawing List

08A05-19B	INLET COVERS TYPE B, B-A, C, MS, MS-A, & WM
08C08-02	INLETS MEDIAN 1 AND 2 GRATE
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
12A03-10	NAME PLATE (STRUCTURES)
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C05-03	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS

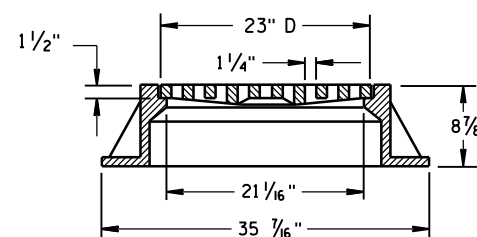
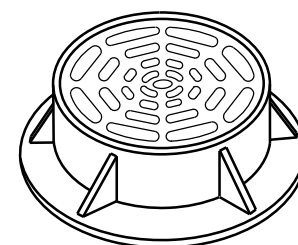
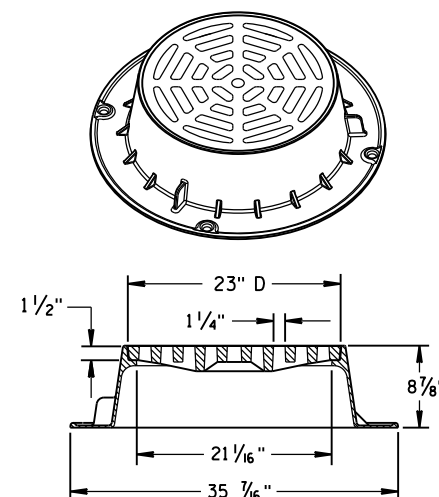


### TYPE "B"



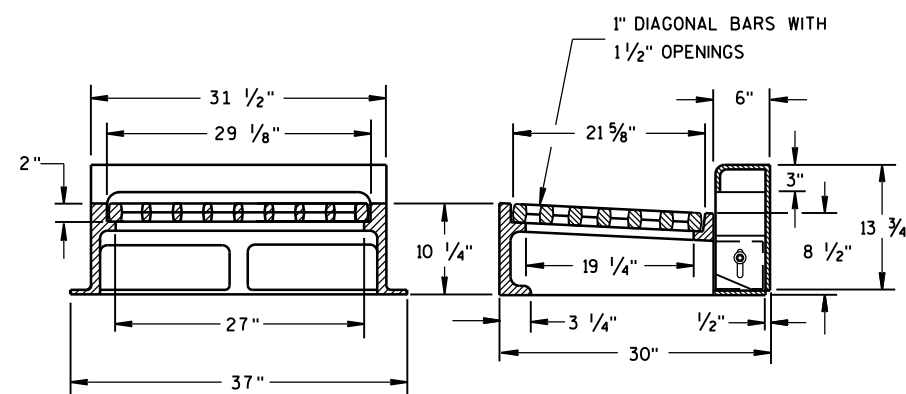
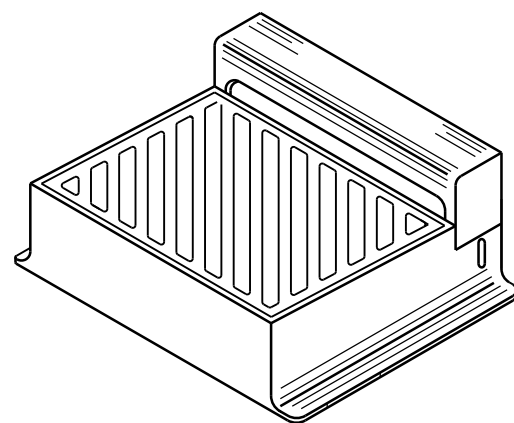
### ALTERNATIVE GRATE FOR TYPE "B" COVER

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS POSSIBLE.  
NOTED AS TYPE B-A ON THE DRAINAGE TABLE



### TYPE "C"

**NOTE: EITHER CASTING IS ACCEPTABLE**



NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"

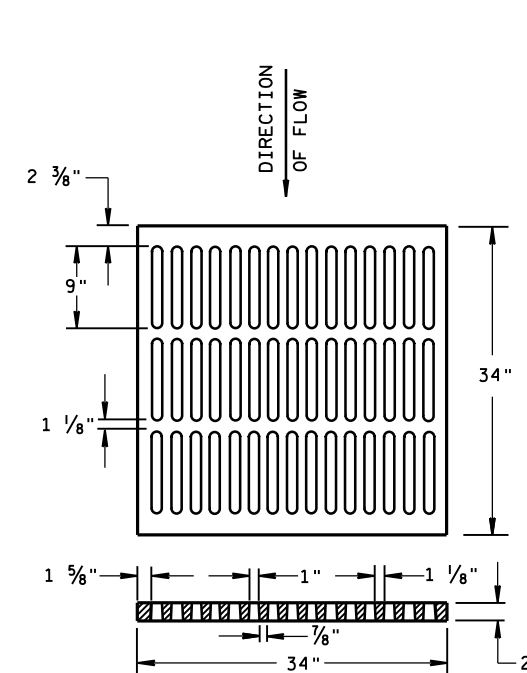
TYPE "WM"

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

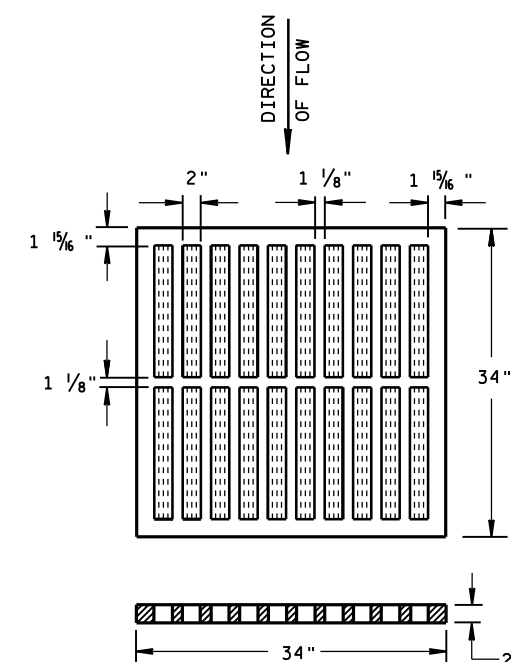
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



### ALTERNATIVE TYPE "MS"

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS PERMITTED  
NOTED AS TYPE MS-A ON THE DRAINAGE TABLE



**TYPE "MS"**

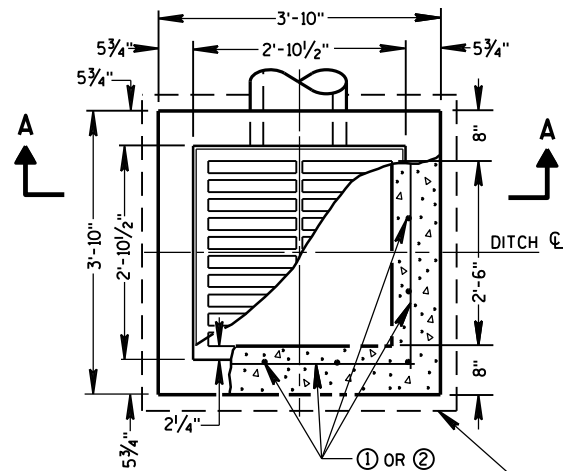
USE ON FREEWAYS AND EXPRESSWAYS  
NOTED AS TYPE MS ON DRAINAGE TABLE

**INLET COVERS  
TYPE B, B-A, C,  
MS, MS-A, & WM**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

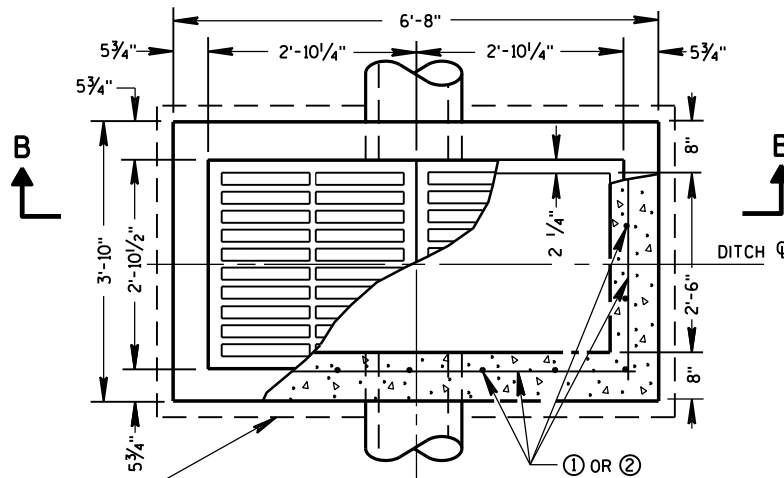
APPROVED  
11/27/2013  
DATE  
FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

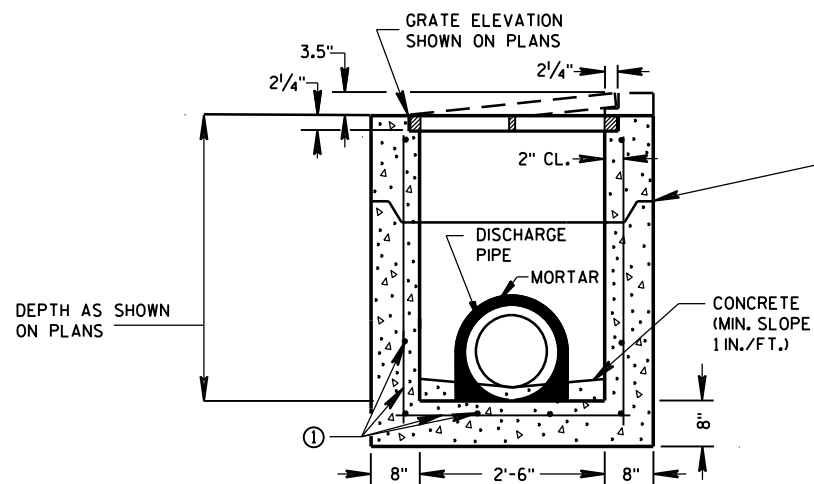


PLAN VIEW

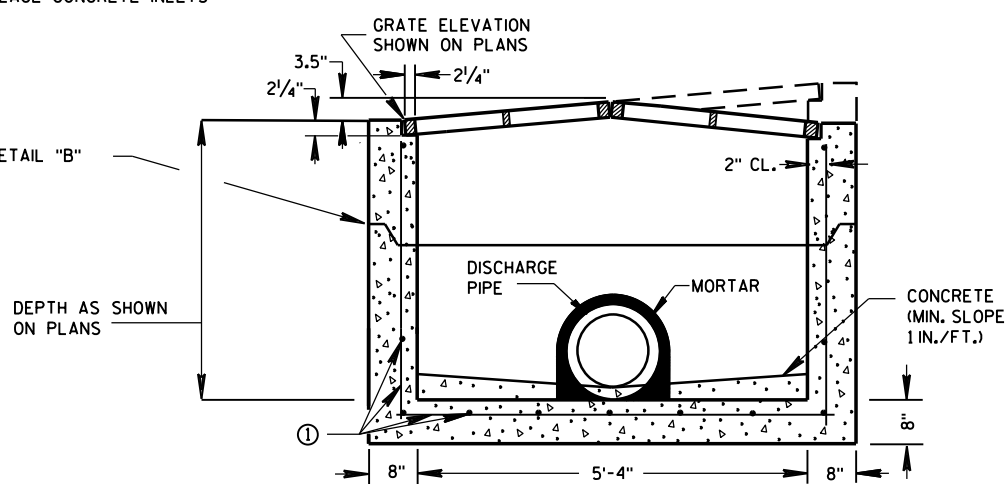
4" OVERHANGING BASE ON REINFORCED  
CAST-IN-PLACE CONCRETE INLETS



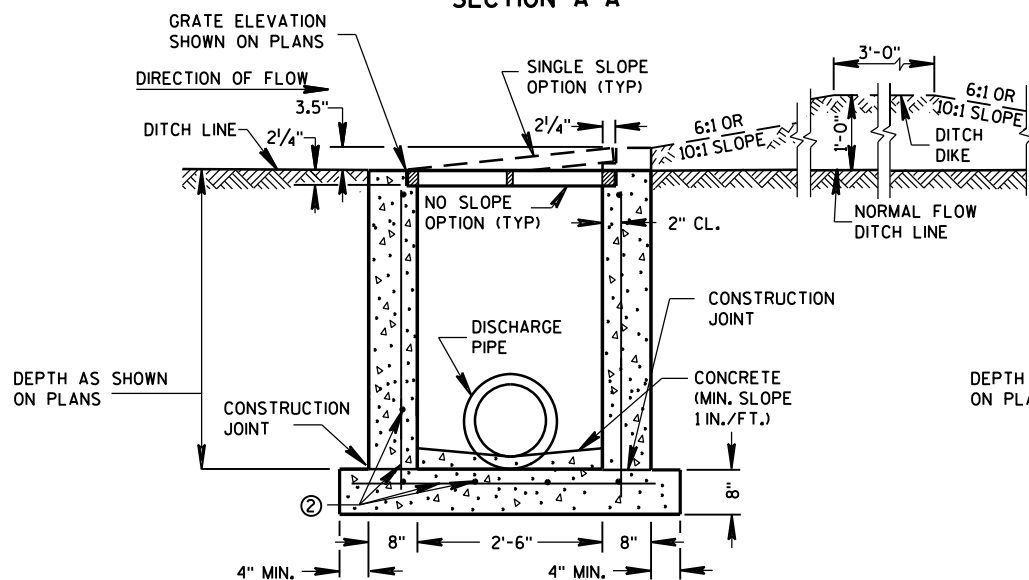
PLAN VIEW



PRECAST REINFORCED CONCRETE  
SECTION A-A

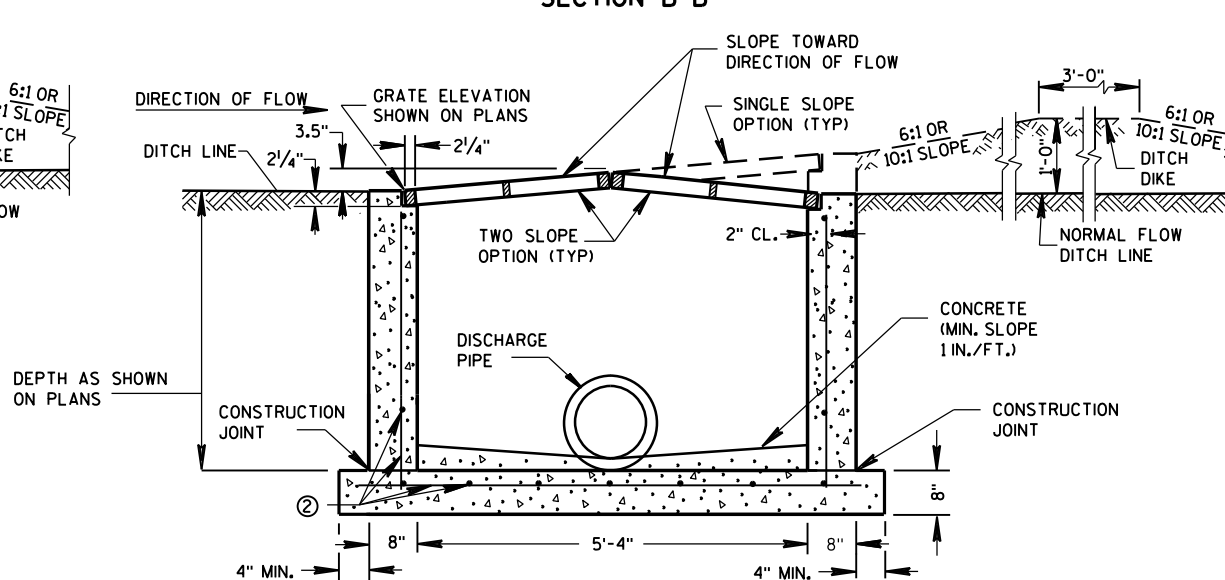


PRECAST REINFORCED CONCRETE  
SECTION B-B



REINFORCED CAST-IN-PLACE CONCRETE  
SECTION A-A

INLETS MEDIAN 1 GRATE



REINFORCED CAST-IN-PLACE CONCRETE  
SECTION B-B

INLETS MEDIAN 2 GRATE

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLETS WHICH MAY INCLUDE PRECAST REINFORCED CONCRETE INLETS, SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL MEDIAN INLETS ARE DESIGNATED ON THE PLANS AS "INLETS, IG-MS", ETC. THE FIRST NUMBER AND LETTER DESIGNATE THE TYPE OF STRUCTURE, AND THE FOLLOWING LETTERS DESIGNATE THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT. BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

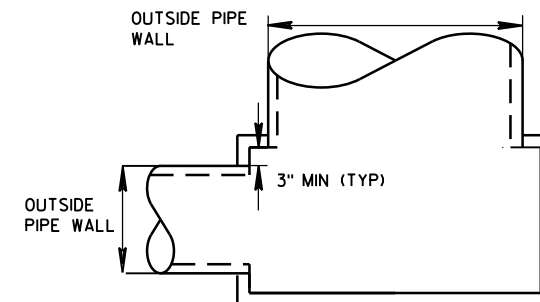
ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

- ① FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

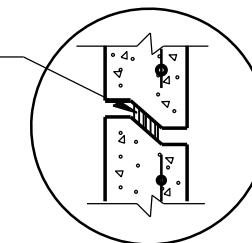
## PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
1 GRATE	18	18
2 GRATE	18	42



DETAIL "A"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



DETAIL "B"

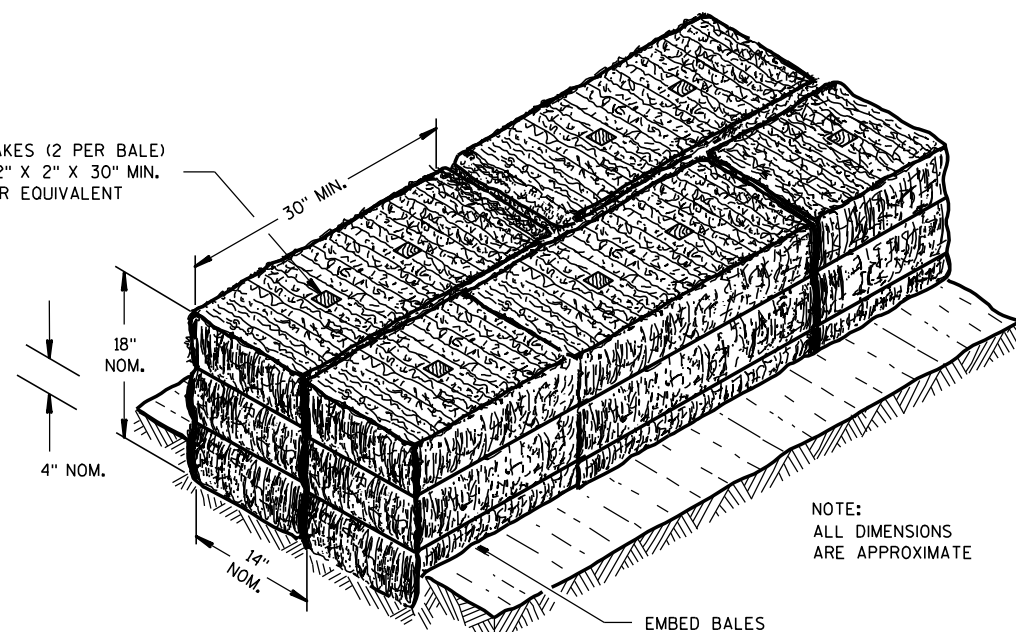
INLETS MEDIAN 1 AND 2 GRATE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

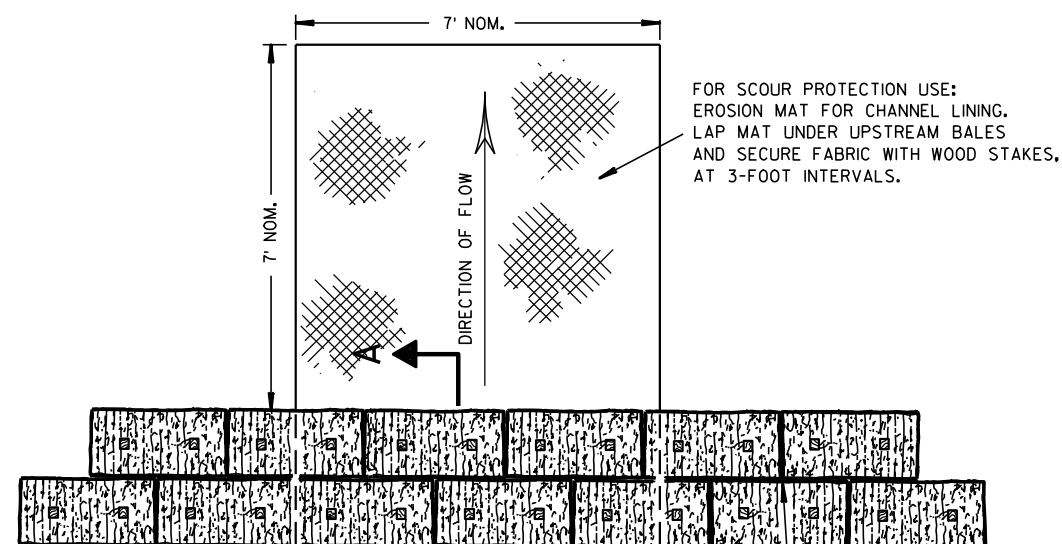
APPROVED  
Sept., 2016  
DATE  
FHWA

/S/ Rodney Taylor  
ROADWAY STANDARDS DEVELOPMENT  
UNIT SUPERVISOR

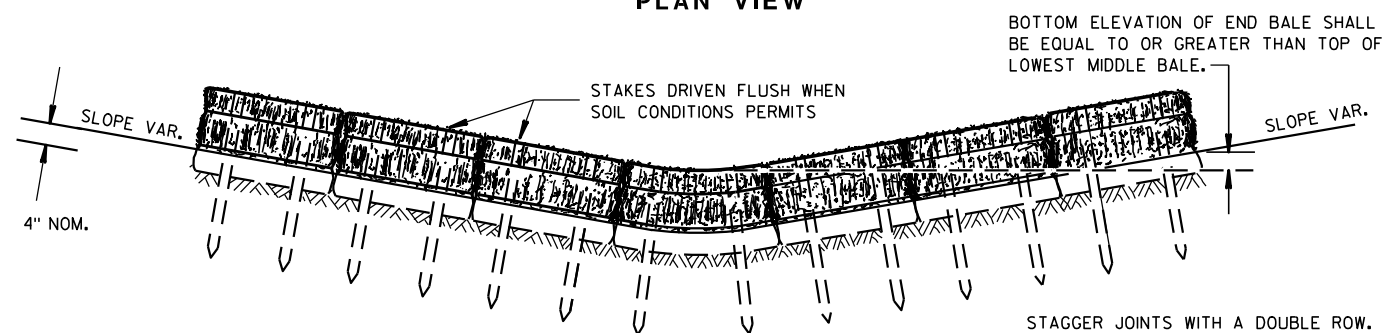
WOOD STAKES (2 PER BALE)  
NOMINAL 2" X 2" X 30" MIN.  
LENGTH OR EQUIVALENT



SECTION A-A



PLAN VIEW



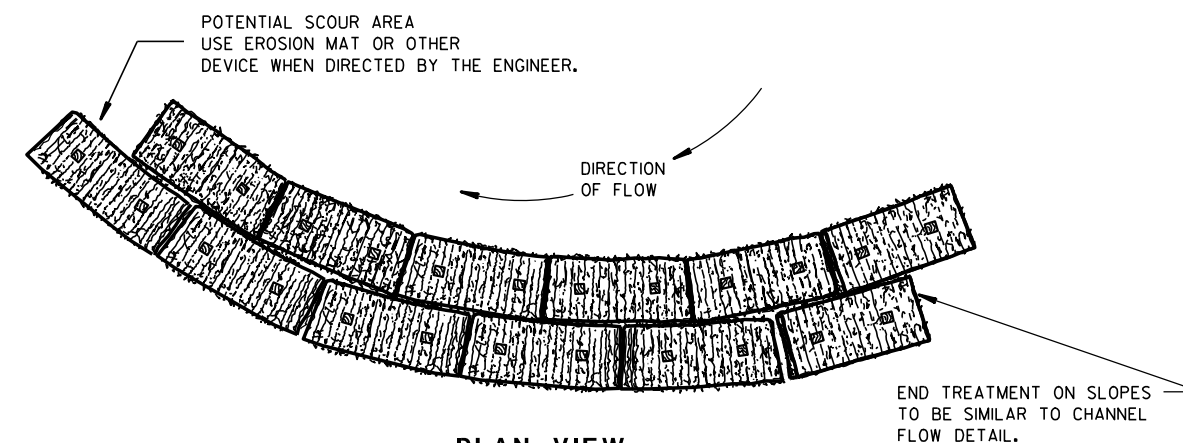
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

## GENERAL NOTES

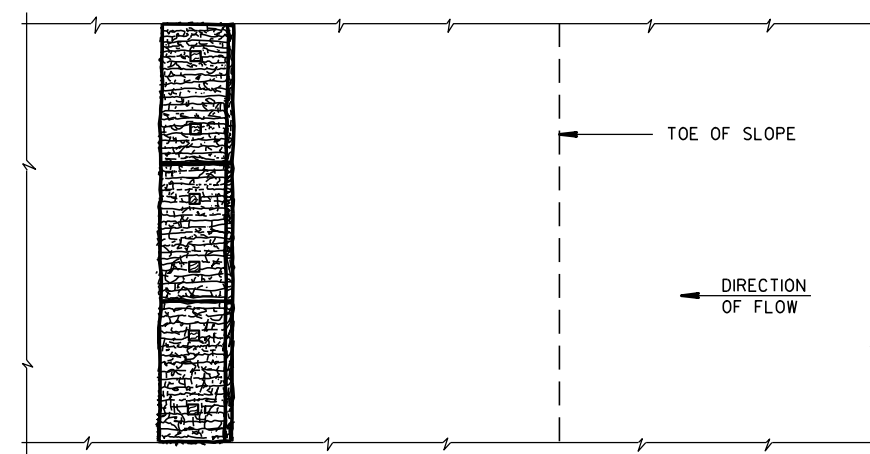
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

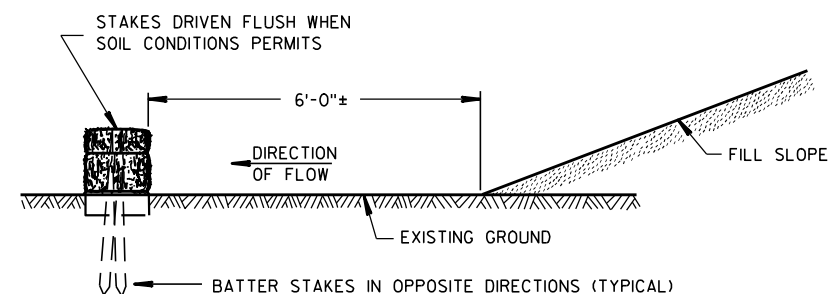


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

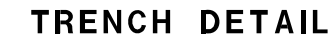
6/04/02  
DATE

FHWA

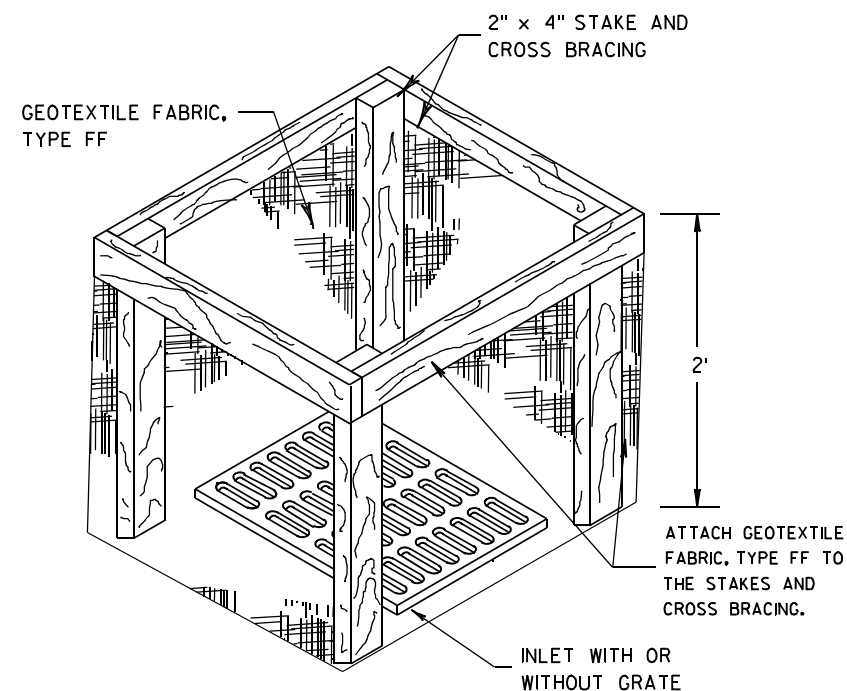
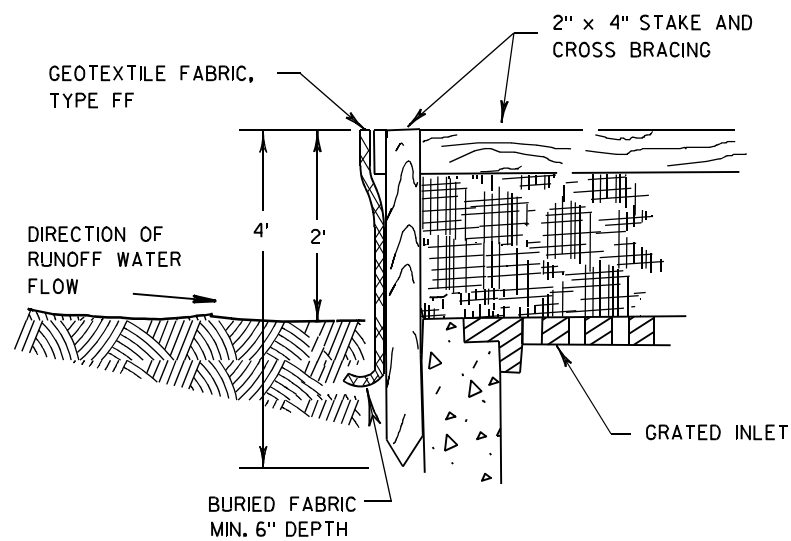
/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<b>SILT FENCE</b>	
<b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b>	
<b>APPROVED</b> <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER



**INLET PROTECTION, TYPE A**

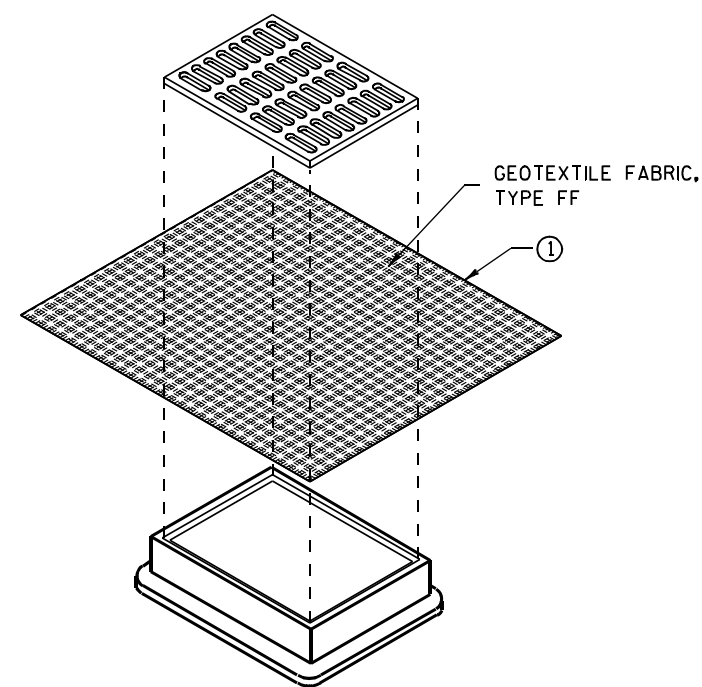
**GENERAL NOTES**

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

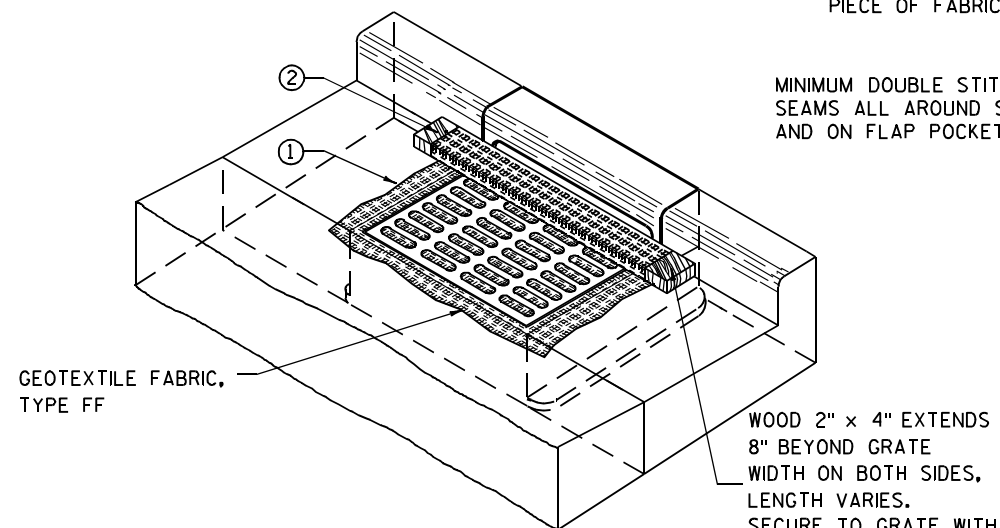
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B  
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



**INLET PROTECTION, TYPE C (WITH CURB BOX)**

**INSTALLATION NOTES**

**TYPE B & C**

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

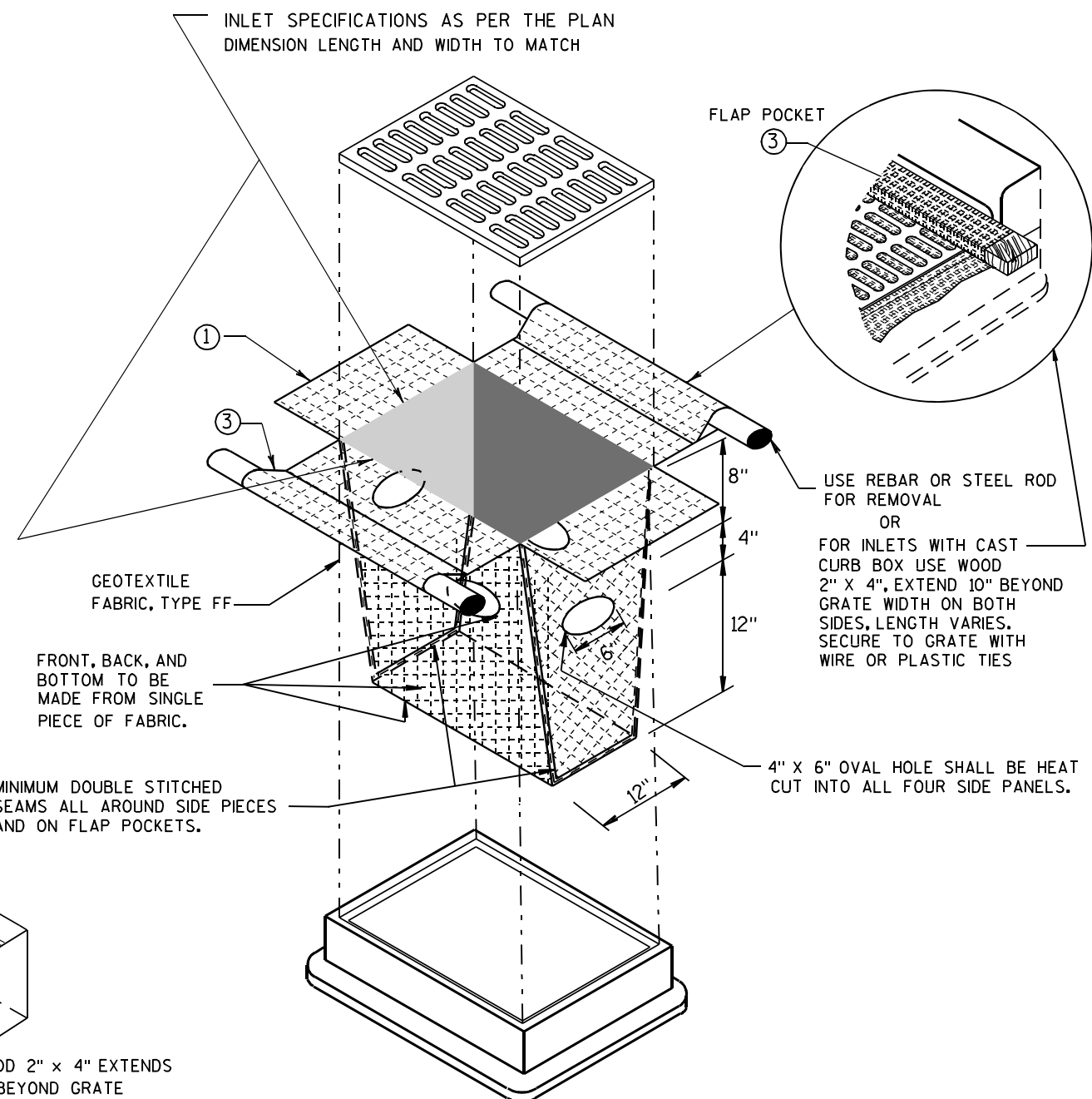
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

**TYPE D**

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



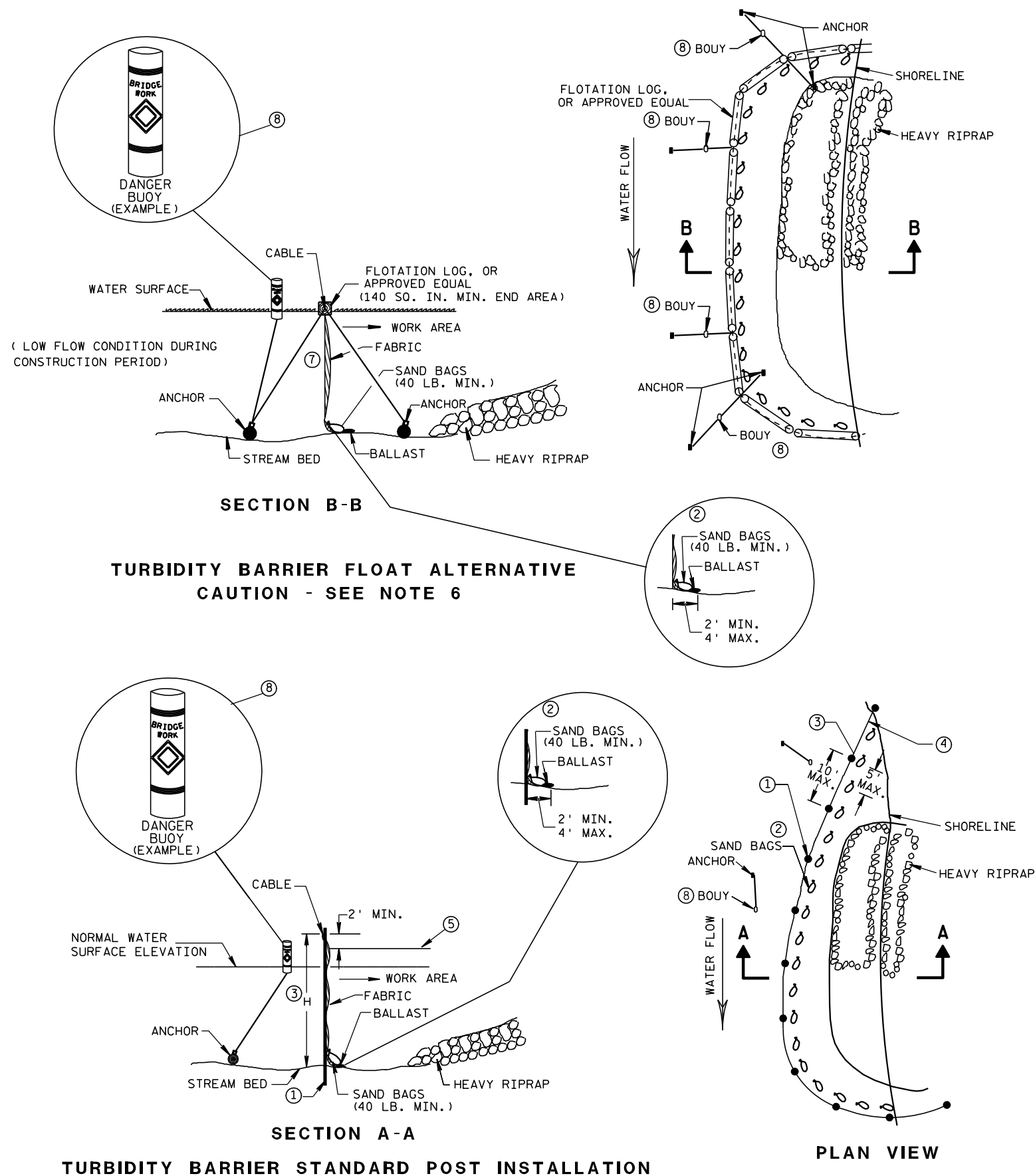
**INLET PROTECTION, TYPE D**

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION  
TYPE A, B, C, AND D**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/16/02 /S/ Beth Cannestra  
DATE  
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER

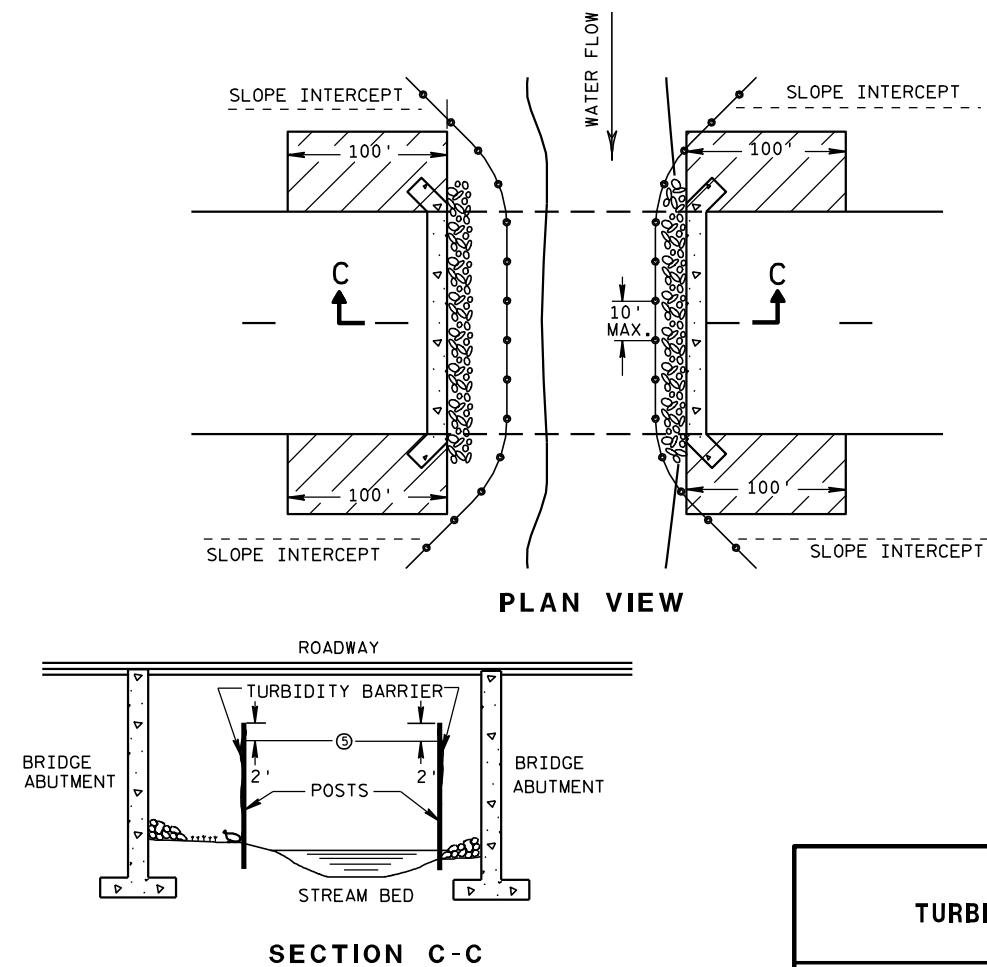


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

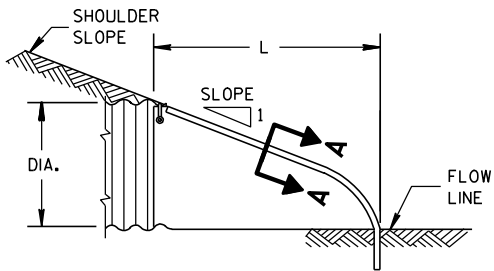
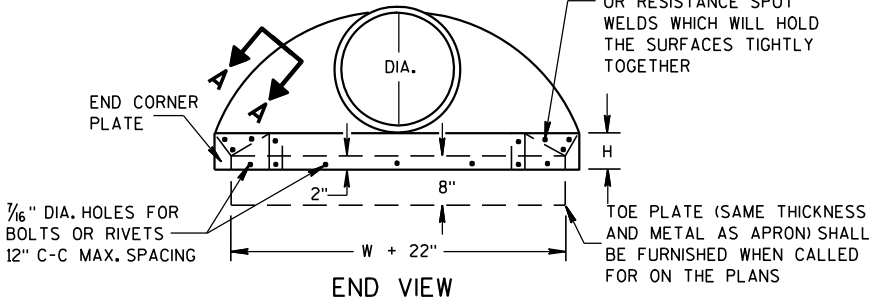
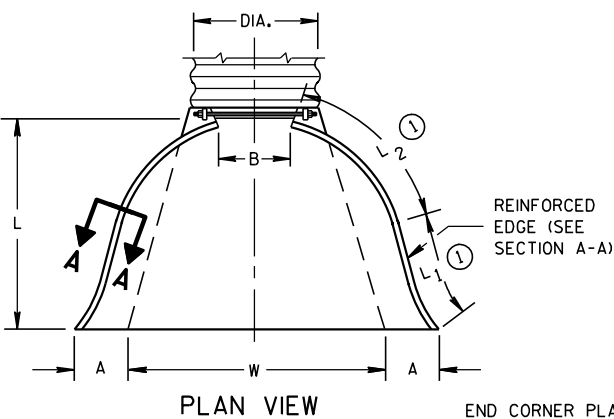
FWHA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1		1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1		1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1		1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1		1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1		1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1		1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1		2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1		2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1		3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1		3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1		3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1		3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1		3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1		3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1		3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1		3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1		3 Pc.

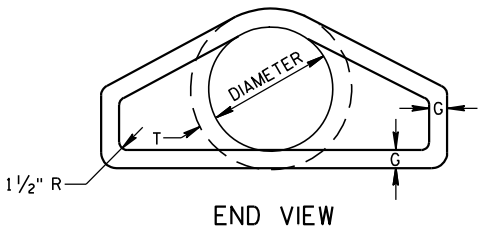
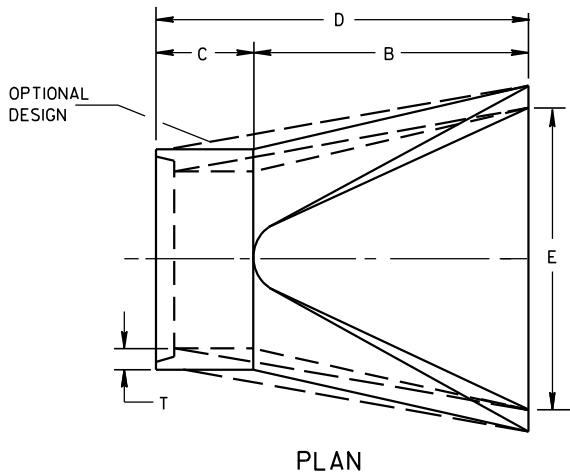
* EXCEPT CENTER PANEL  
SEE GENERAL NOTES



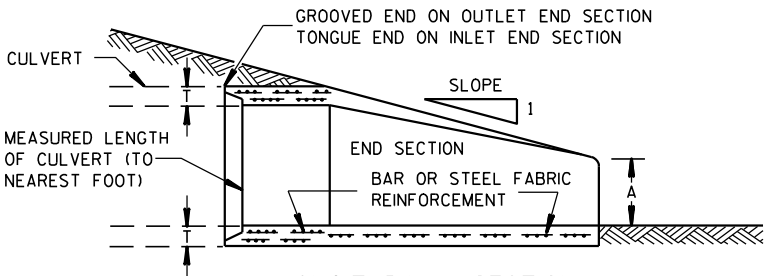
SIDE ELEVATION  
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

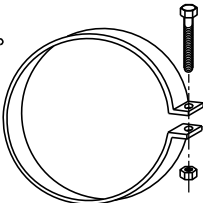
* MINIMUM  
** MAXIMUM



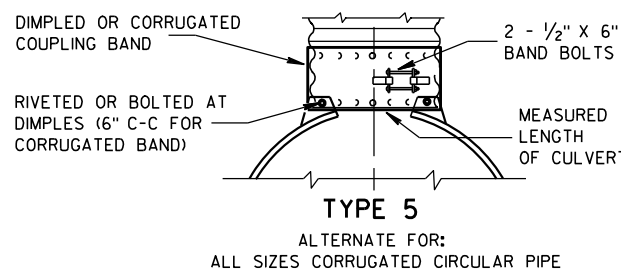
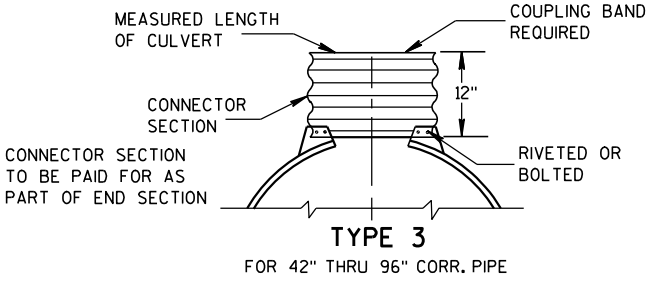
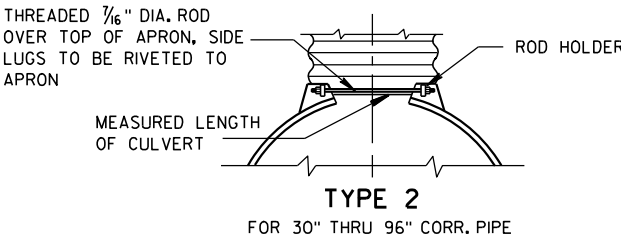
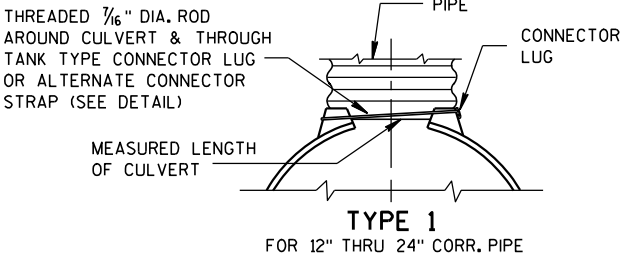
LONGITUDINAL SECTION  
CONCRETE ENDWALLS



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP



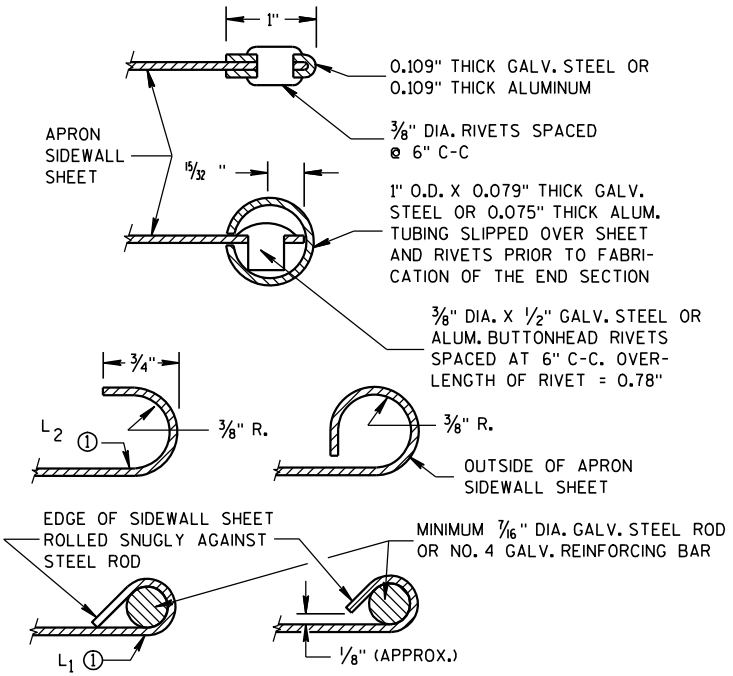
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

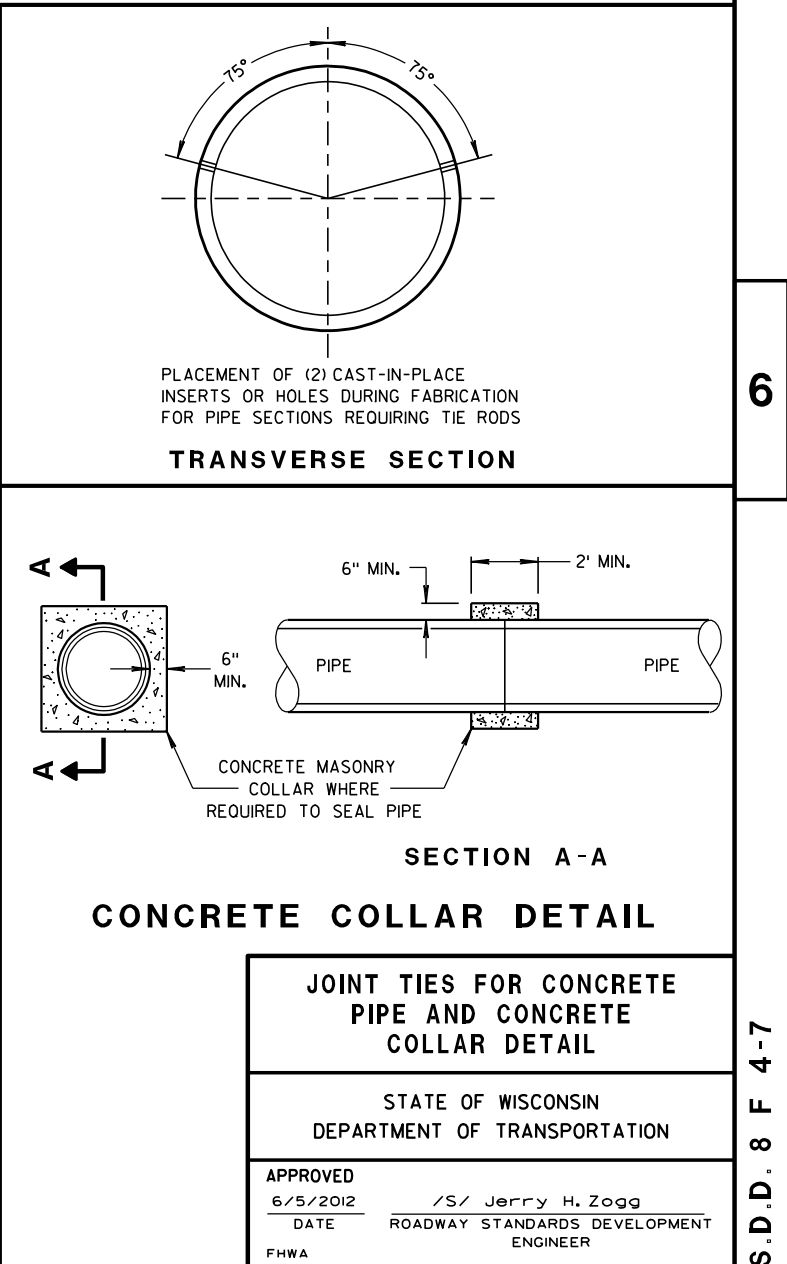
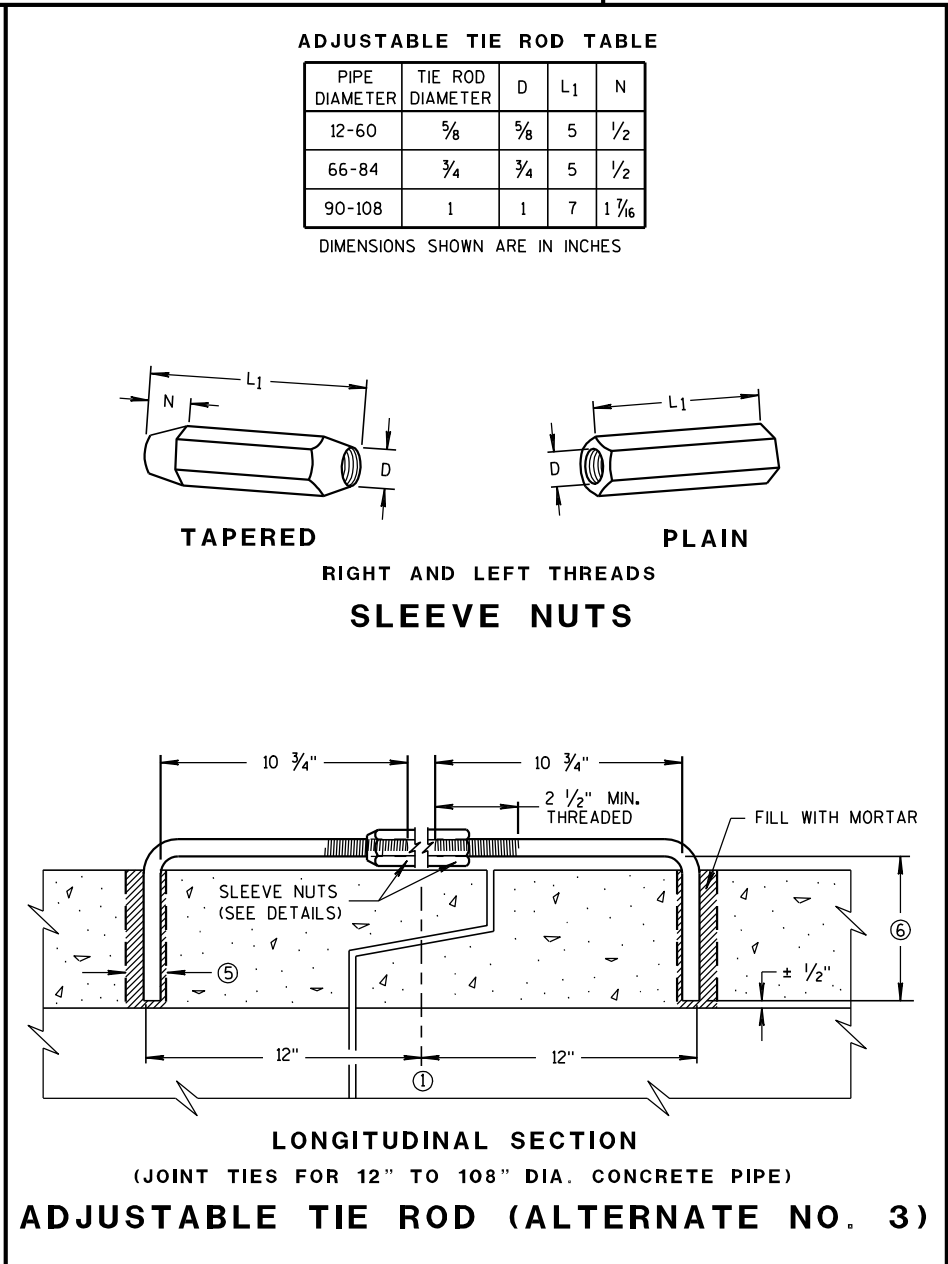
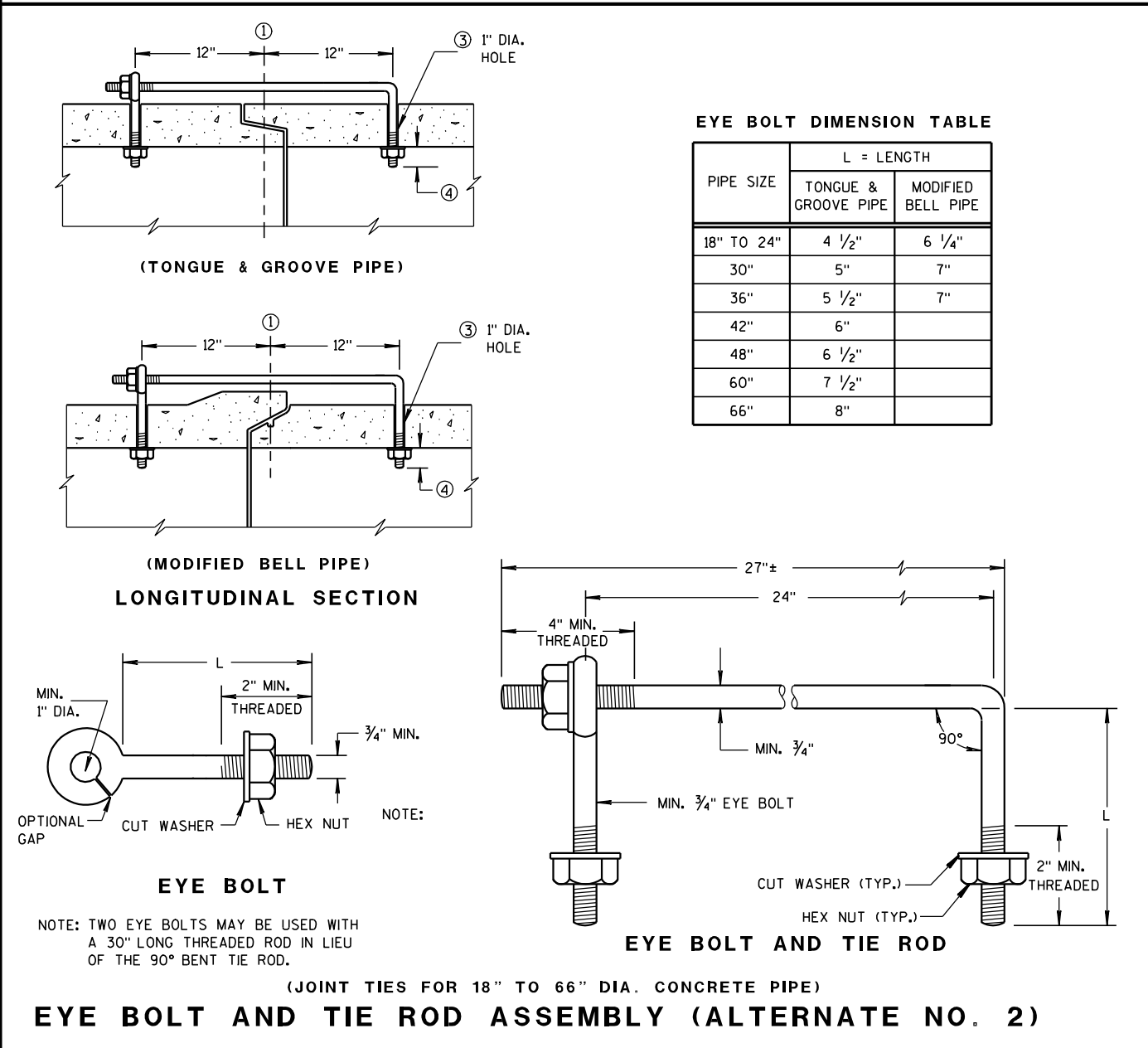
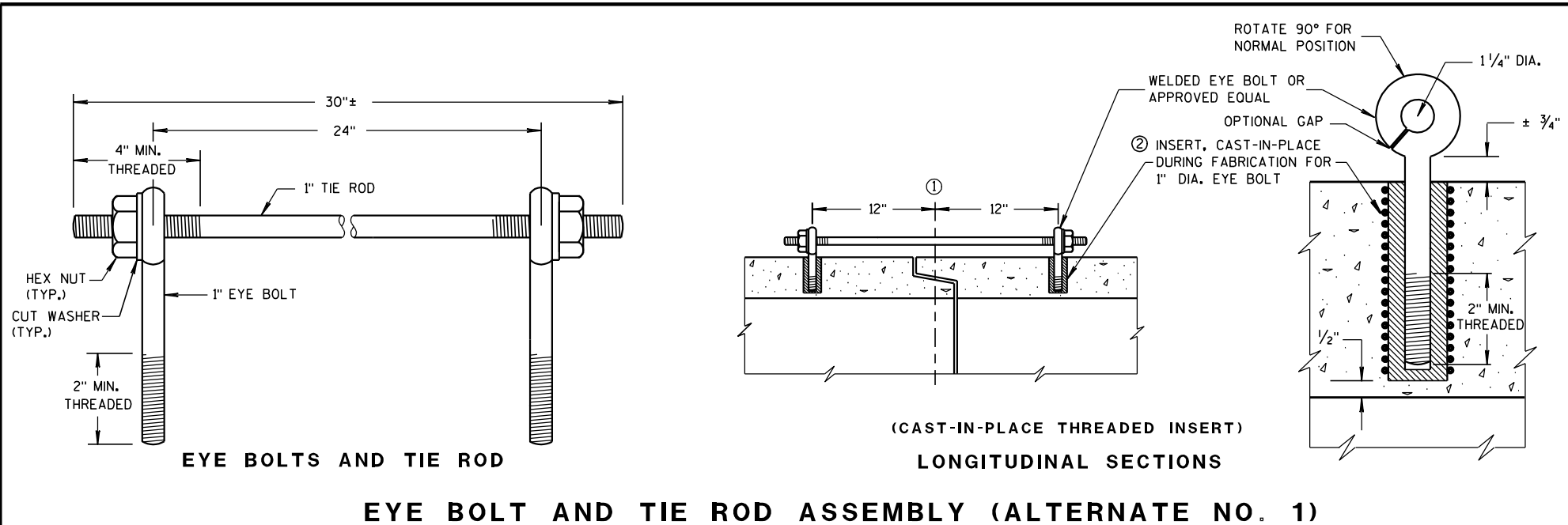
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

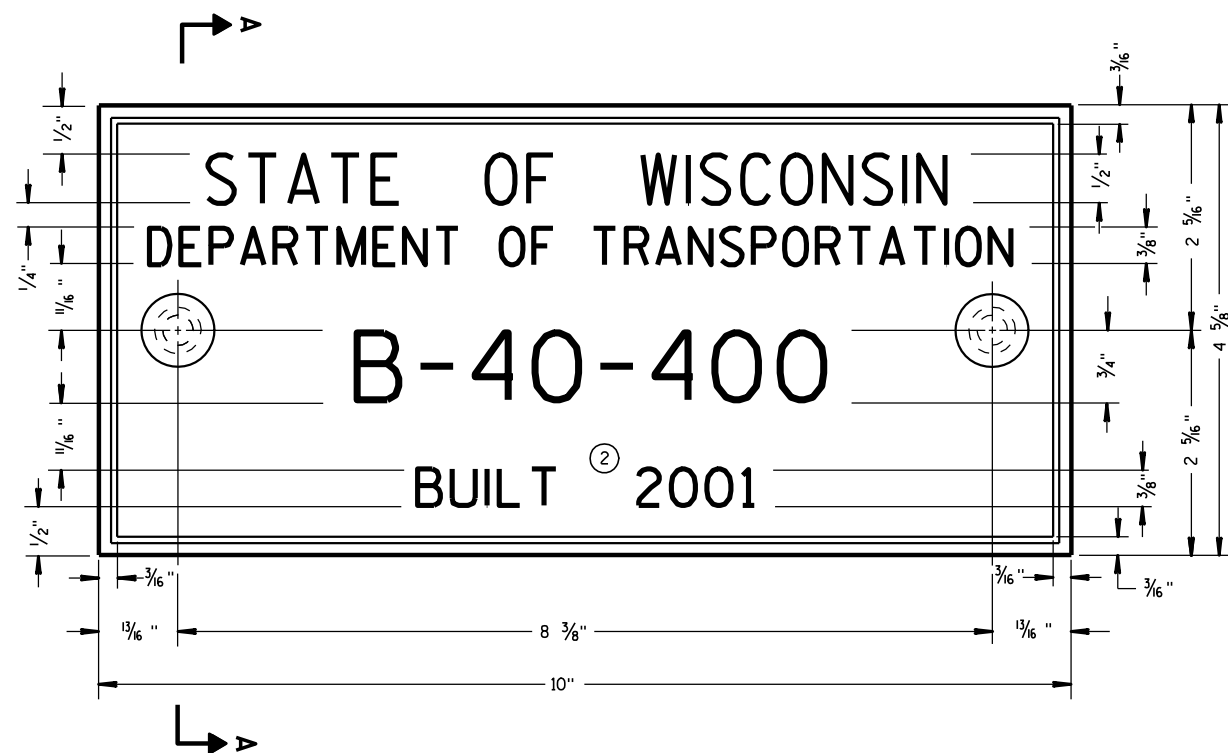
APRON ENDWALLS FOR  
CULVERT PIPE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

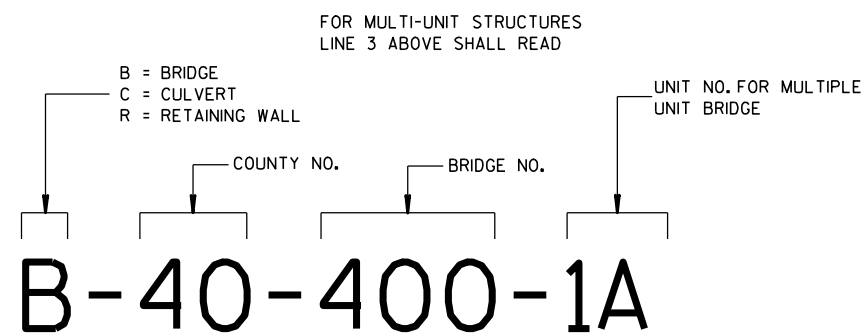
APPROVED  
11/30/94  
DATE  
/S/ Rory L. Rhinesmith  
CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA







**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



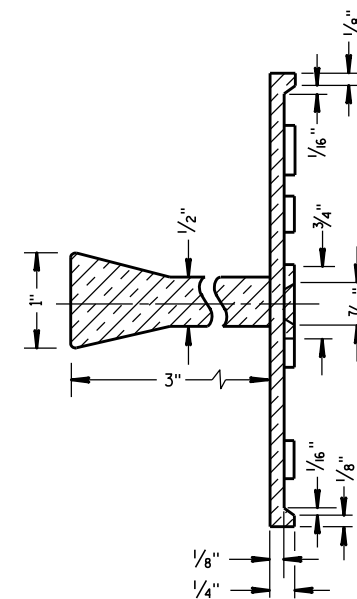
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

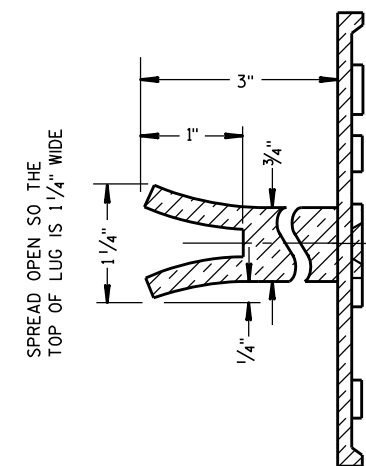
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

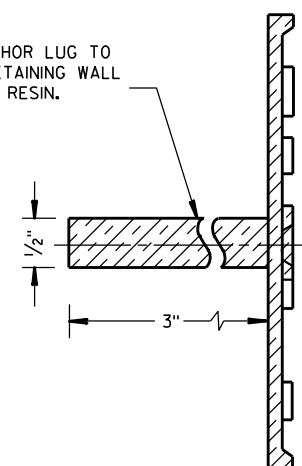


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

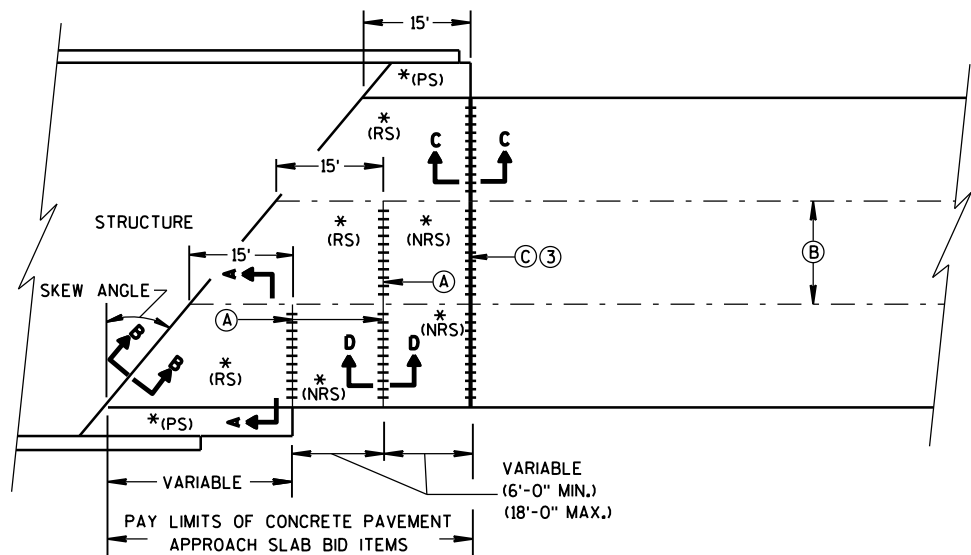
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

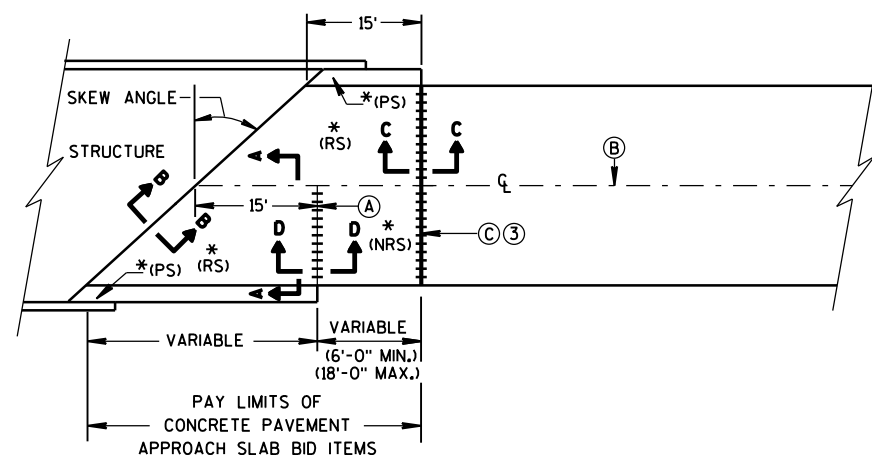
3/26/10  
DATE

FHWA

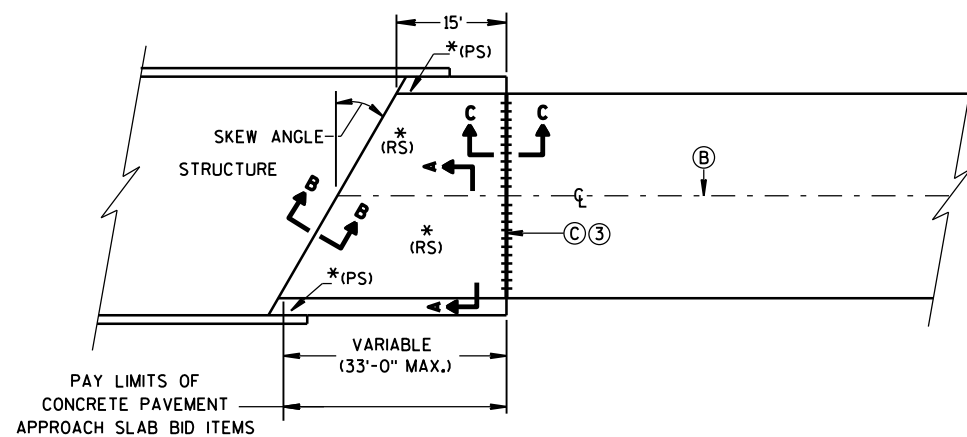
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH  
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**

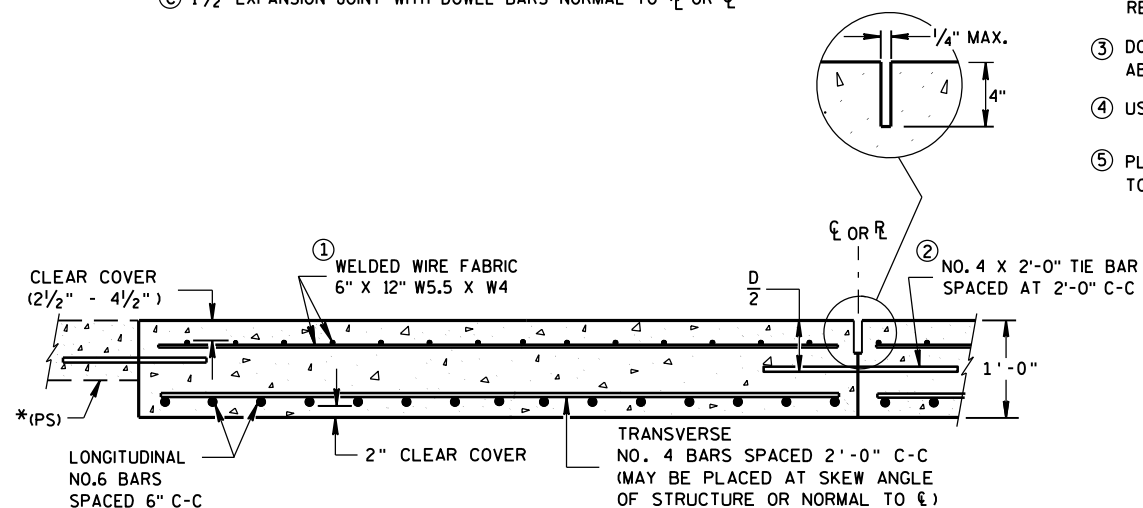


**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')  
APPROACH SLAB AND ADJACENT PAVEMENT**

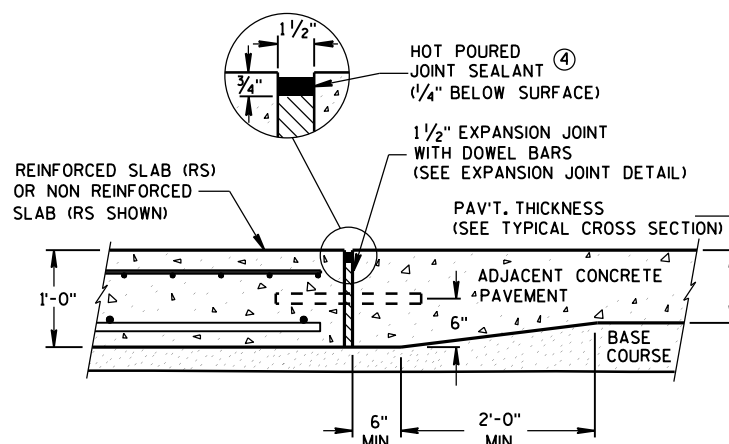
* (RS) = REINFORCED CONCRETE SLAB  
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB  
(SEE DETAILS ELSEWHERE IN THE PLAN)  
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER  
(SEE SDD 13C11, & SDD 13C13)

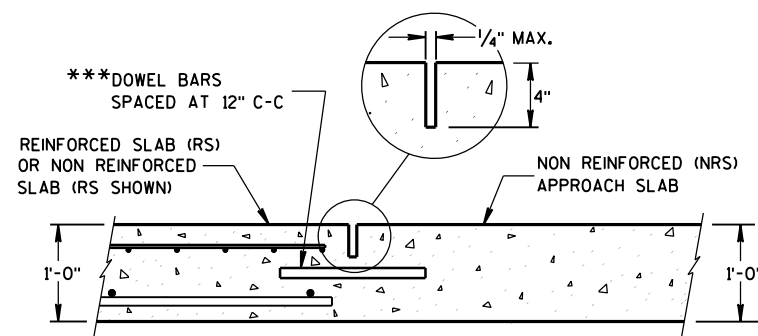
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\ell$  OR  $\ell_c$   
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.  
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\ell$  OR  $\ell_c$



**SECTION A-A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**



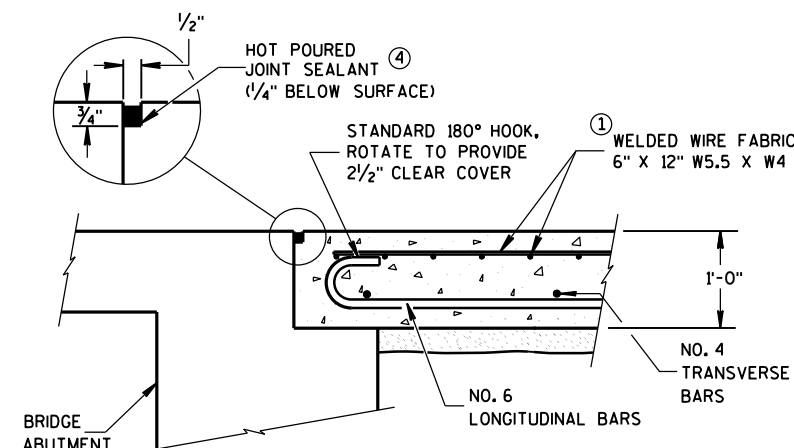
**SECTION D-D  
CONTRACTION JOINT**

## GENERAL NOTES

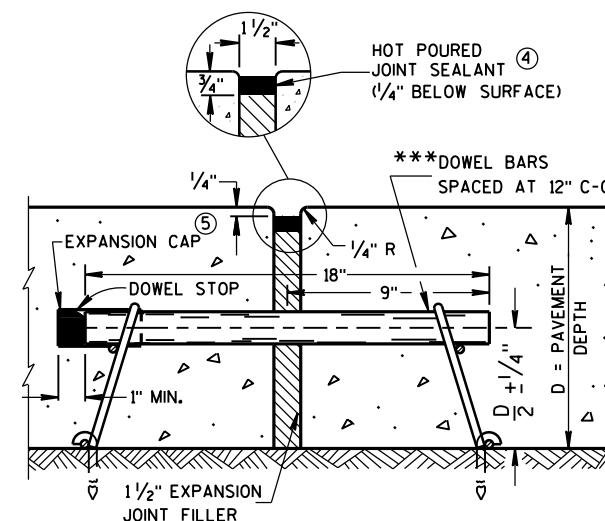
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B  
BEND DETAIL  
BOTTOM REINFORCEMENT**

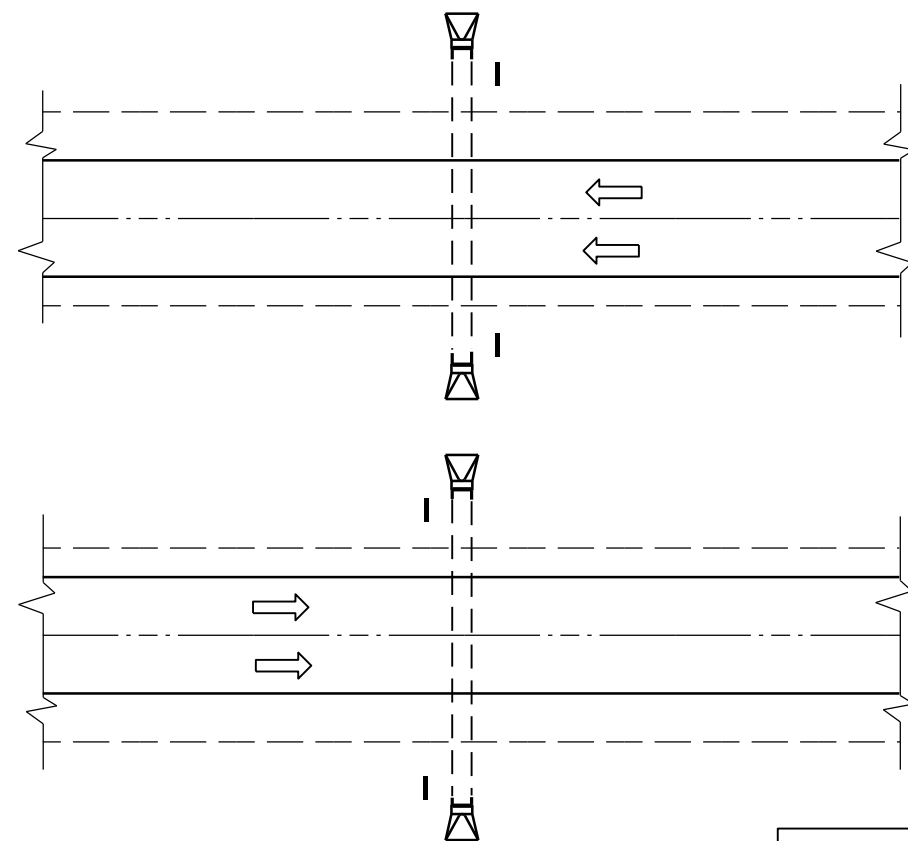


**EXPANSION JOINT DETAIL**

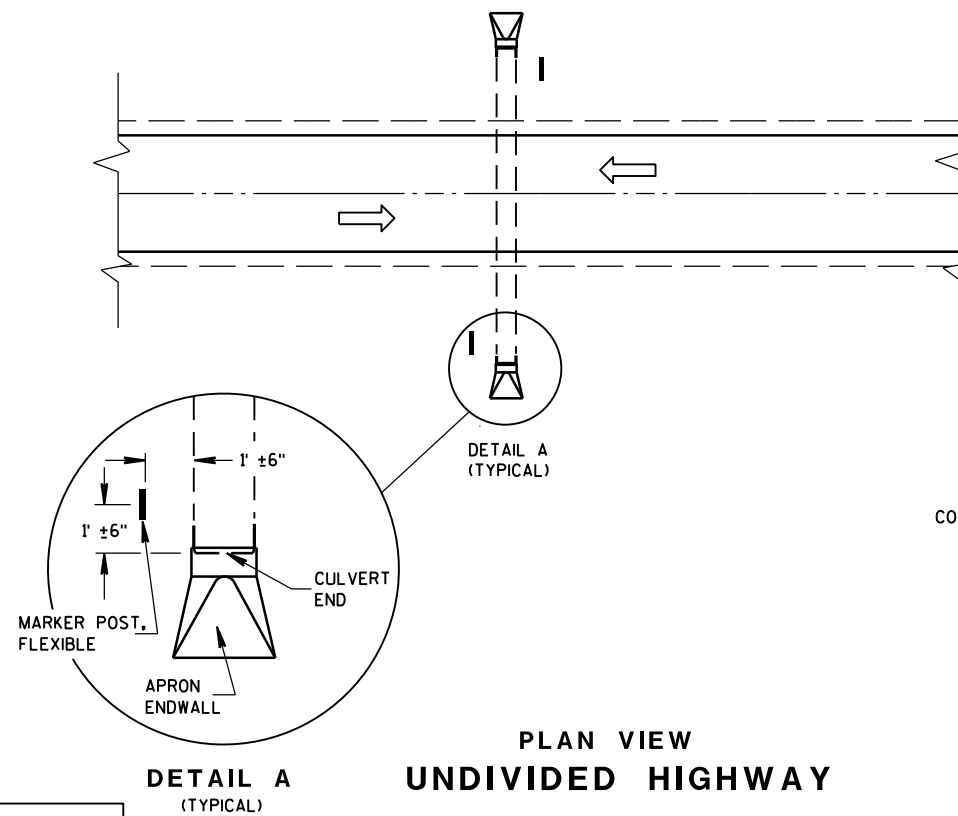
**CONCRETE PAVEMENT  
APPROACH SLAB**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

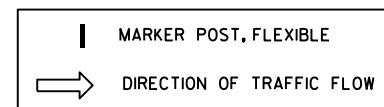
APPROVED  
June, 2015 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR  
FHWA



PLAN VIEW  
DIVIDED HIGHWAY



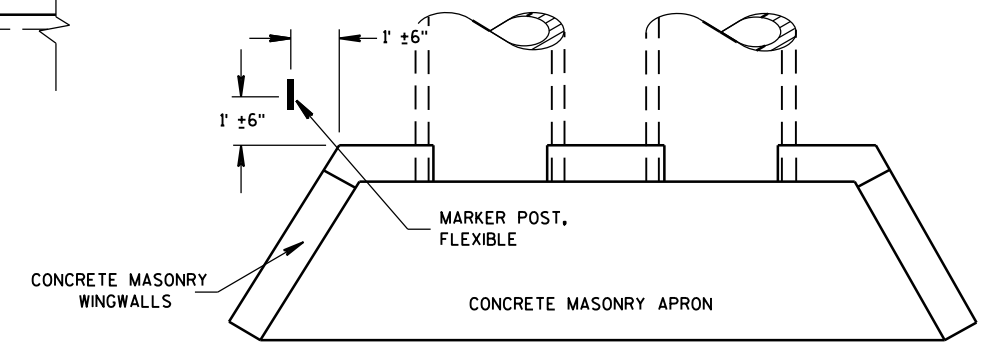
PLAN VIEW  
UNDIVIDED HIGHWAY



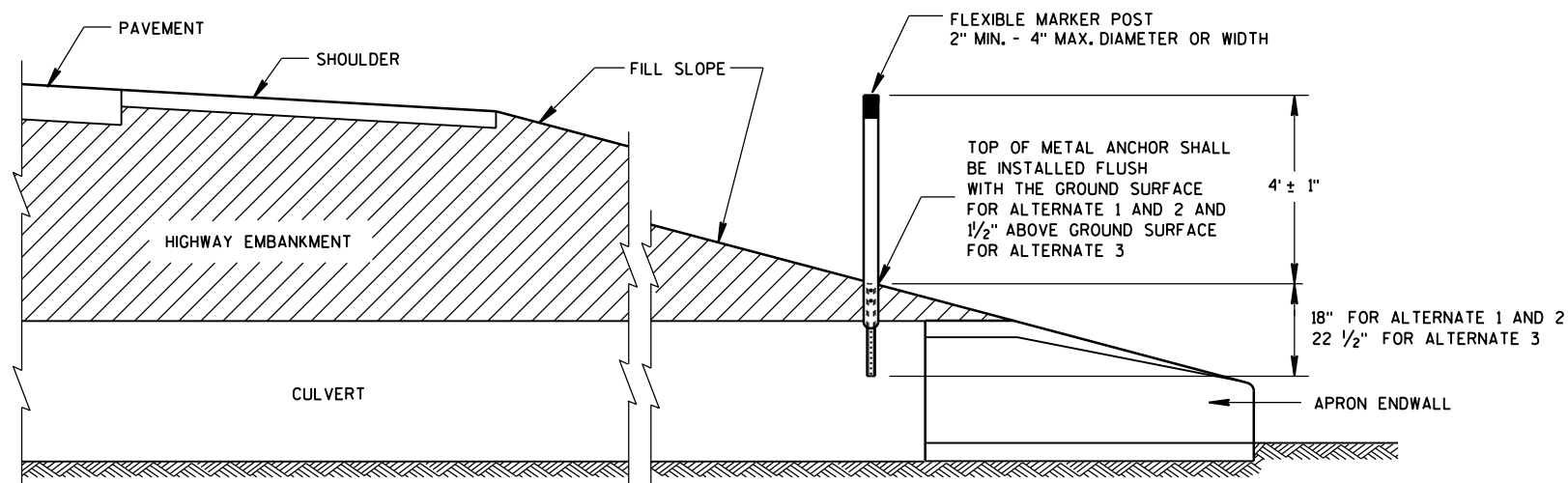
### FLEXIBLE MARKER POST LOCATION

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



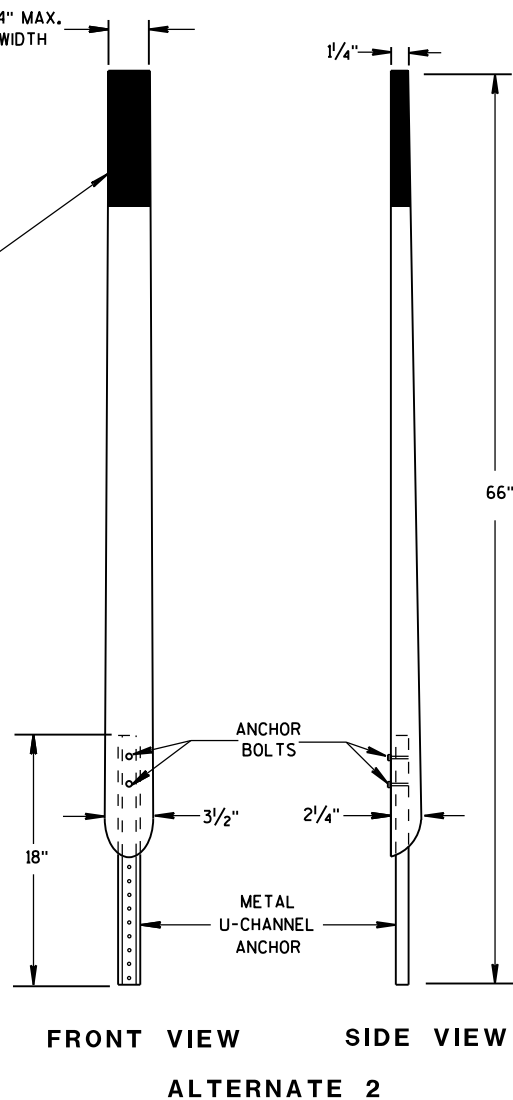
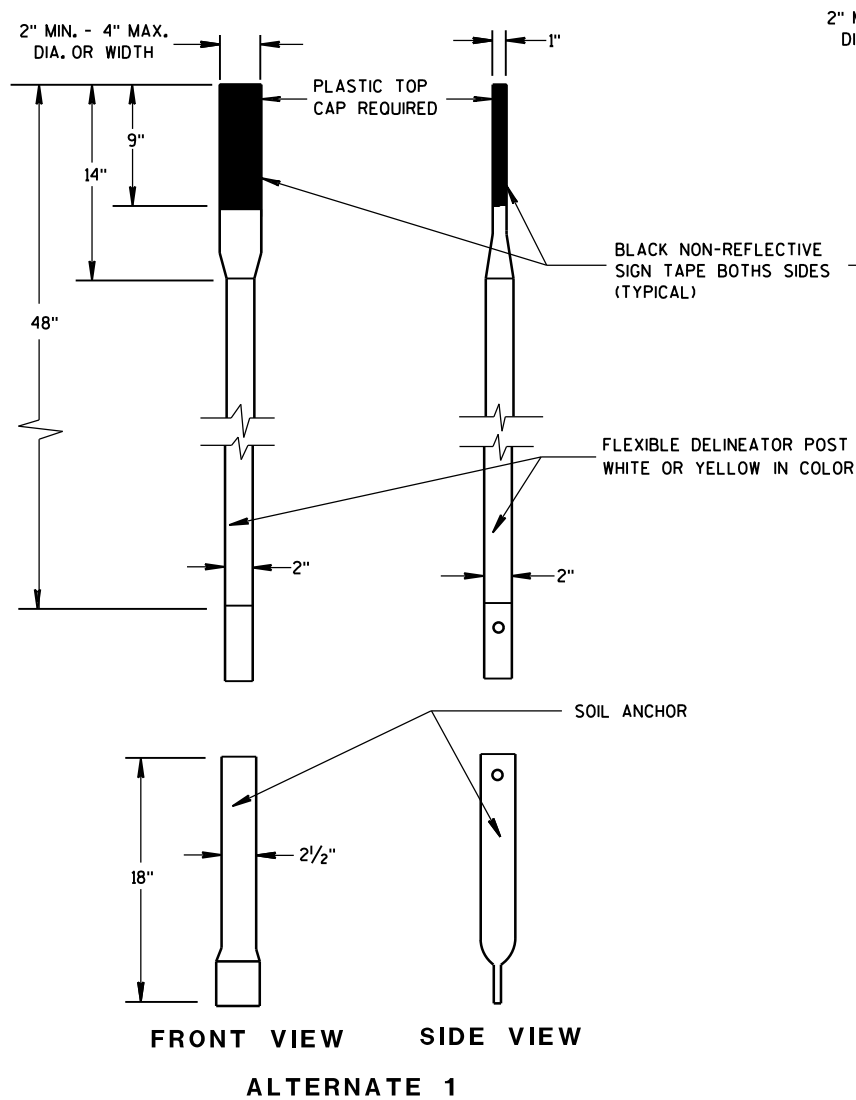
PLAN VIEW  
CONCRETE MASONRY ENDWALLS FOR  
CULVERT PIPE AND PIPE ARCH



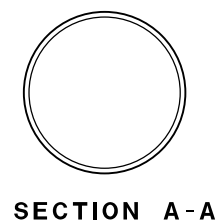
CROSS SECTION  
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST  
FOR CULVERT END

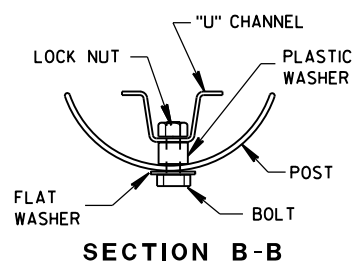
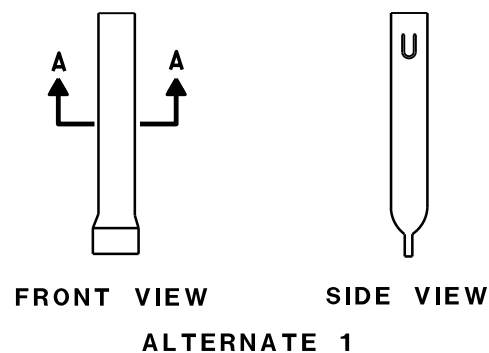
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



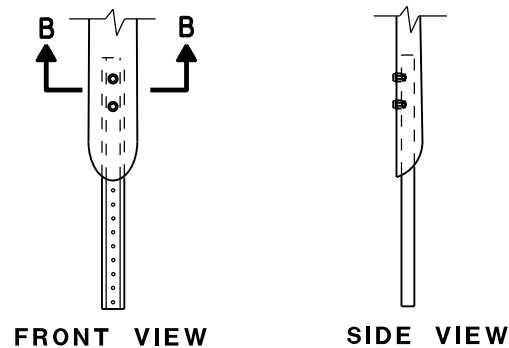
FLEXIBLE MARKER POSTS



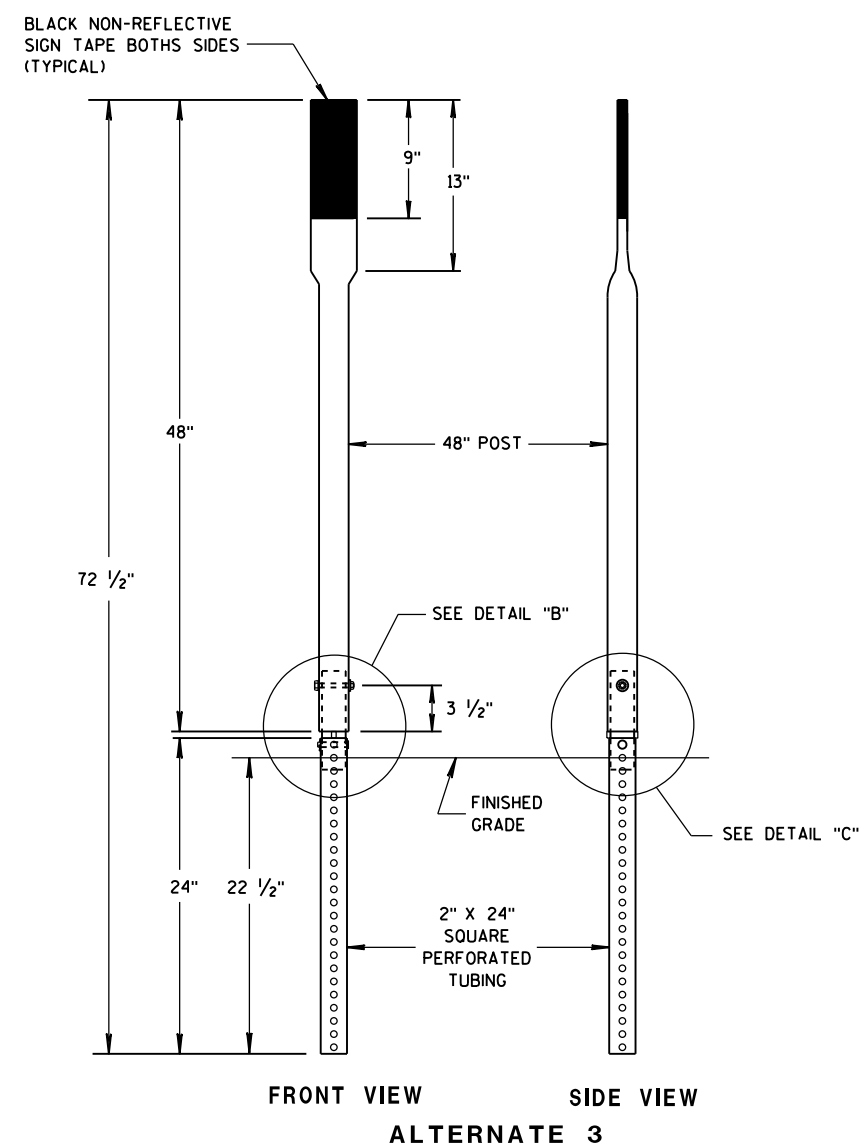
SECTION A-A



SECTION B-B

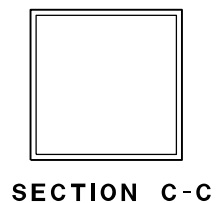


FLEXIBLE MARKER POST ANCHORS

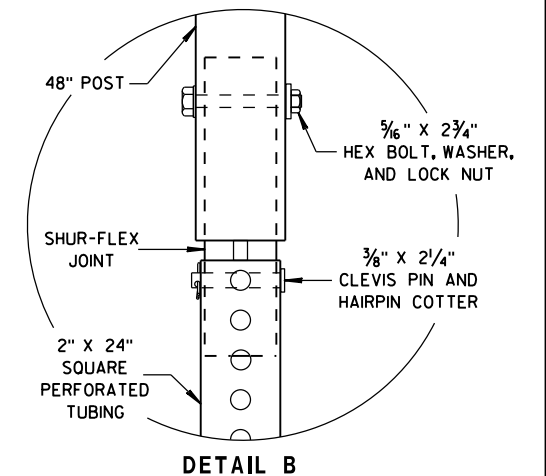
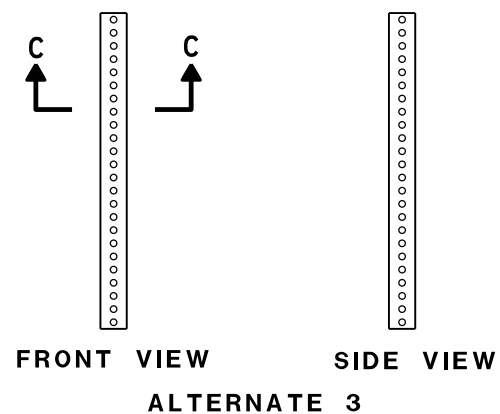


FRONT VIEW SIDE VIEW

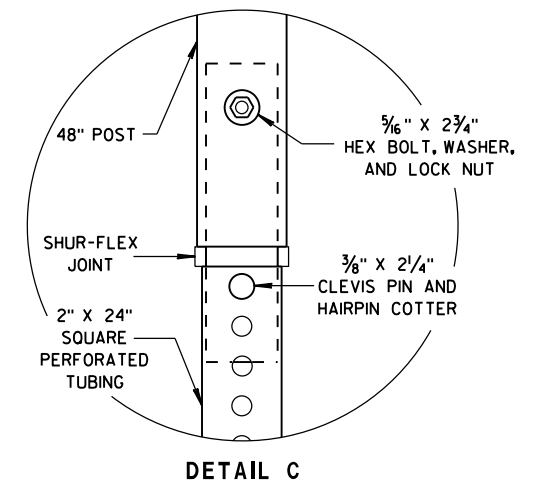
ALTERNATE 3



SECTION C-C



DETAIL B

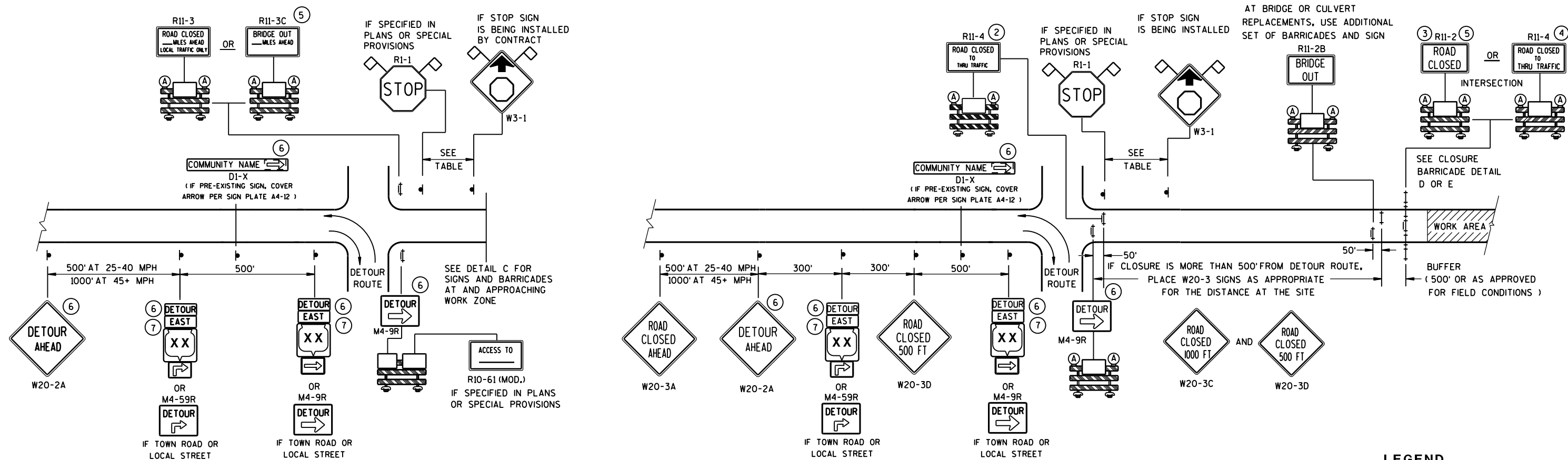


DETAIL C

FLEXIBLE MARKER POST FOR CULVERT END

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/1/2012 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



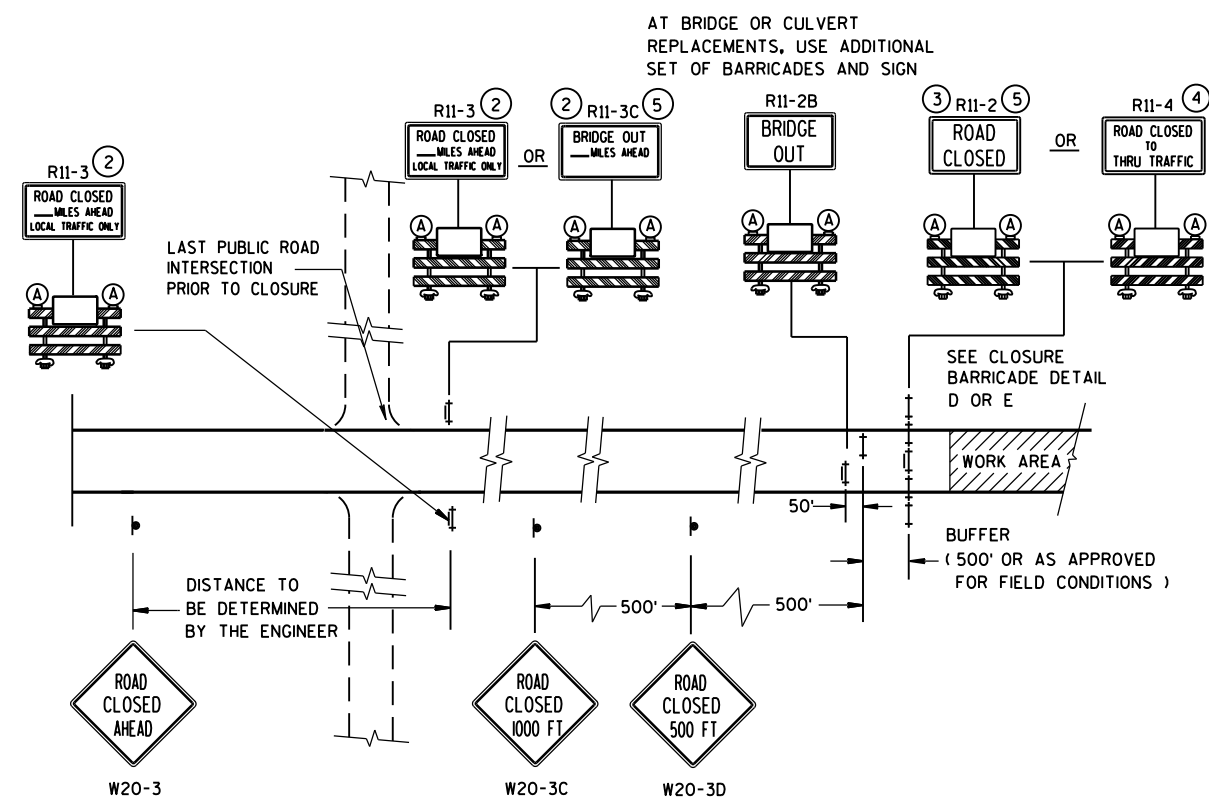
DETAIL A

**MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN )















WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (F T)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

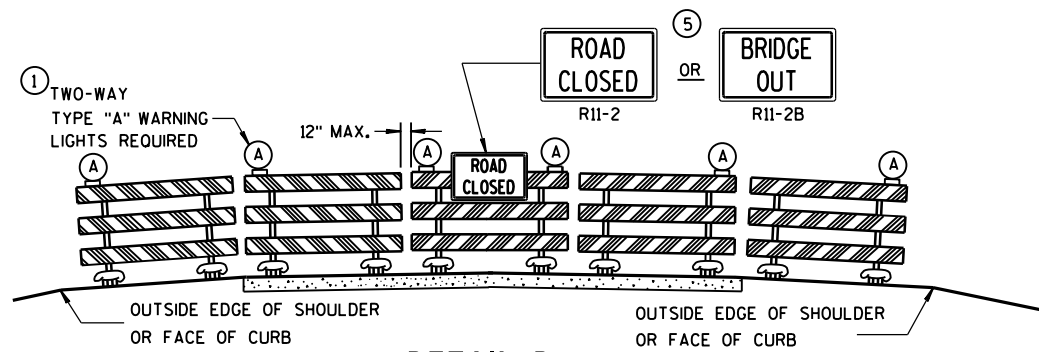
- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8
-  M3-X
-  M1-4
-  COUNTY  
M1-5A
-  M1-6
-  M05-1
-  M06-1
- FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

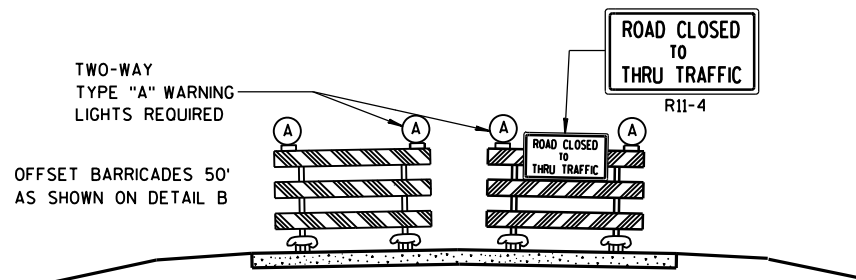
## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER



DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

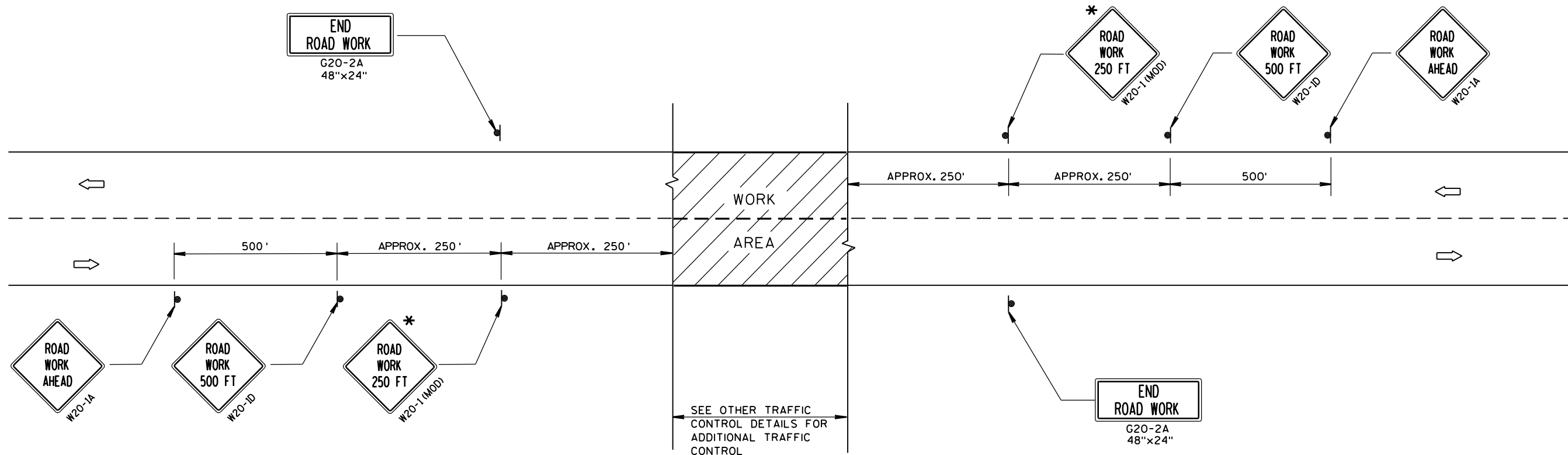
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

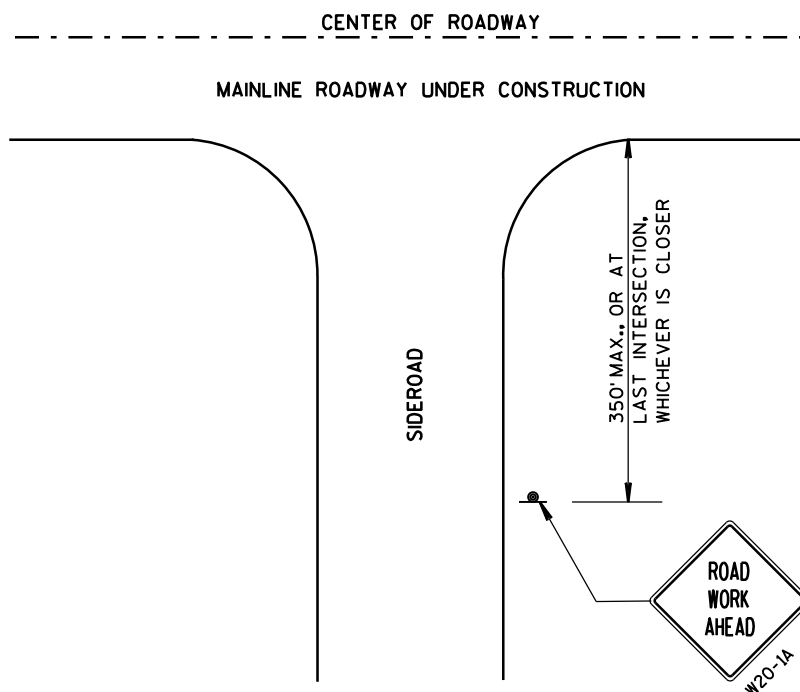
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



## LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

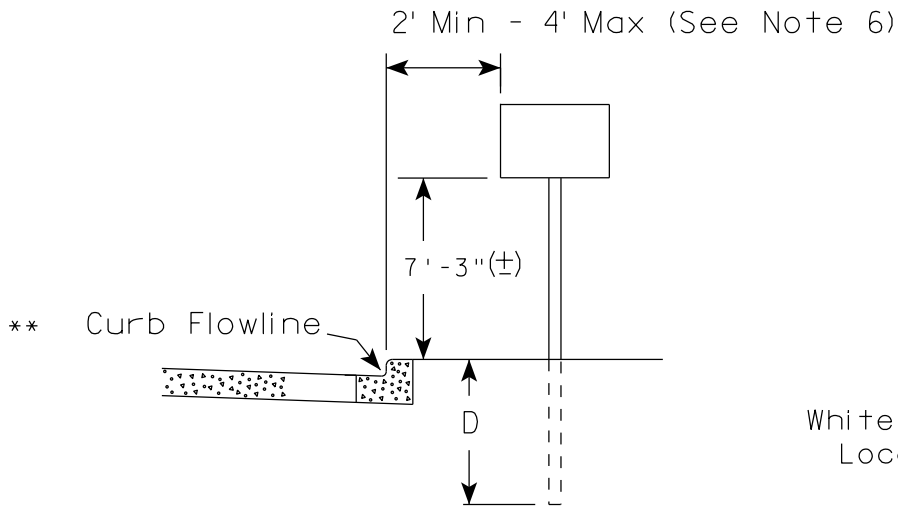
TRAFFIC CONTROL, ADVANCE  
WARNING SIGNS 40 M.P.H.  
OR LESS TWO-WAY UNDIVIDED  
ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

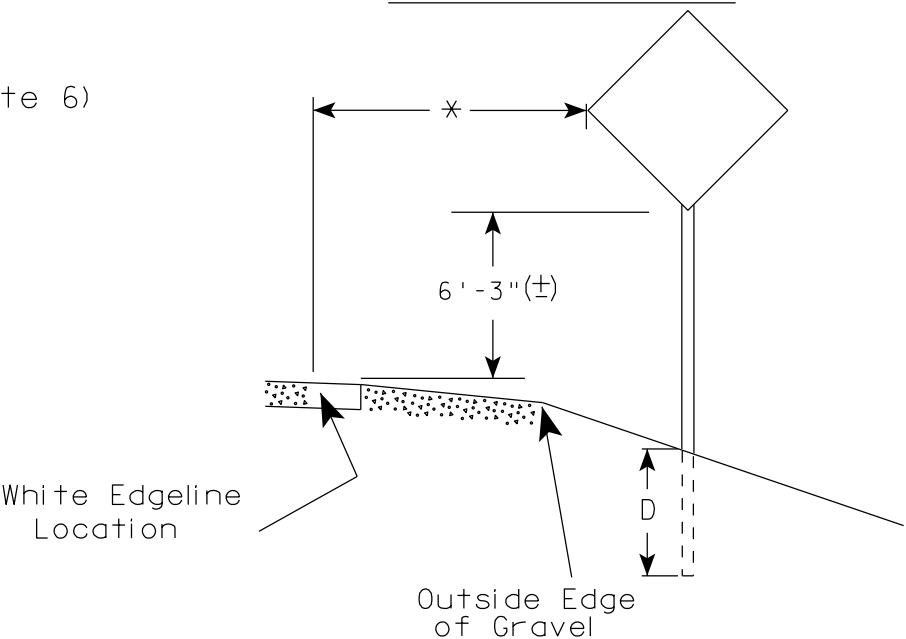
APPROVED  
Sept. 2015 /S/ Peter Amakobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER



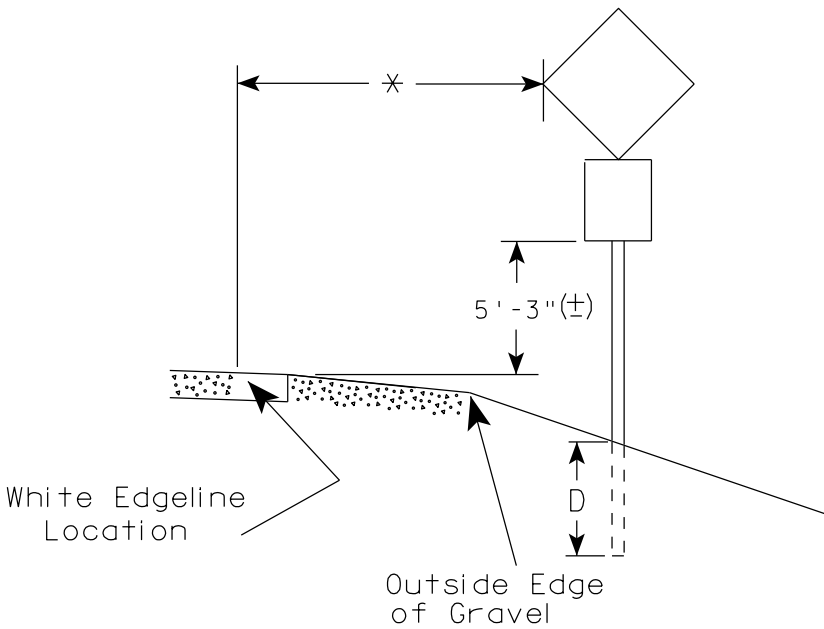
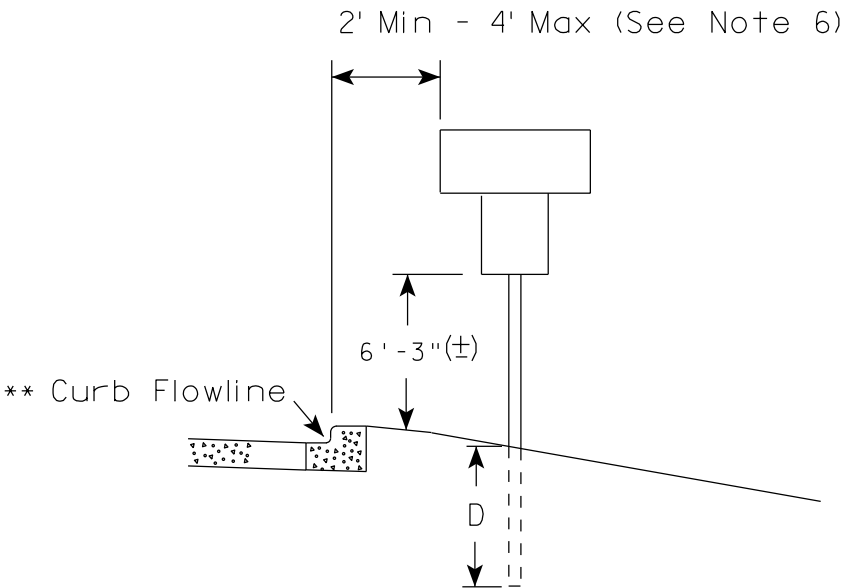
URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
  2. If signs are mounted on barrier wall, see A4-10 sign plate.
  3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
  4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. The (±) tolerance for mounting height is 3 inches.
  8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
  9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

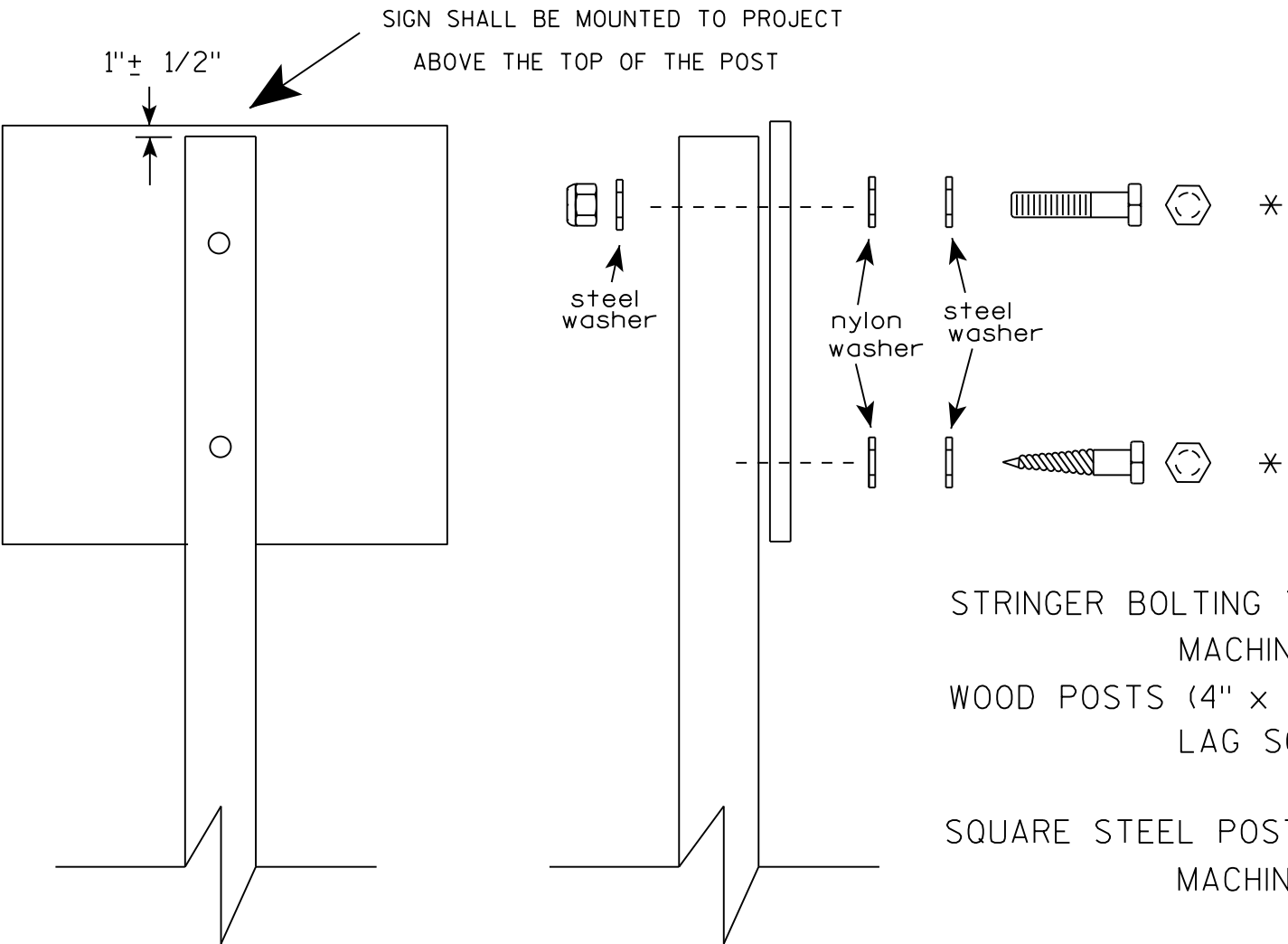
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

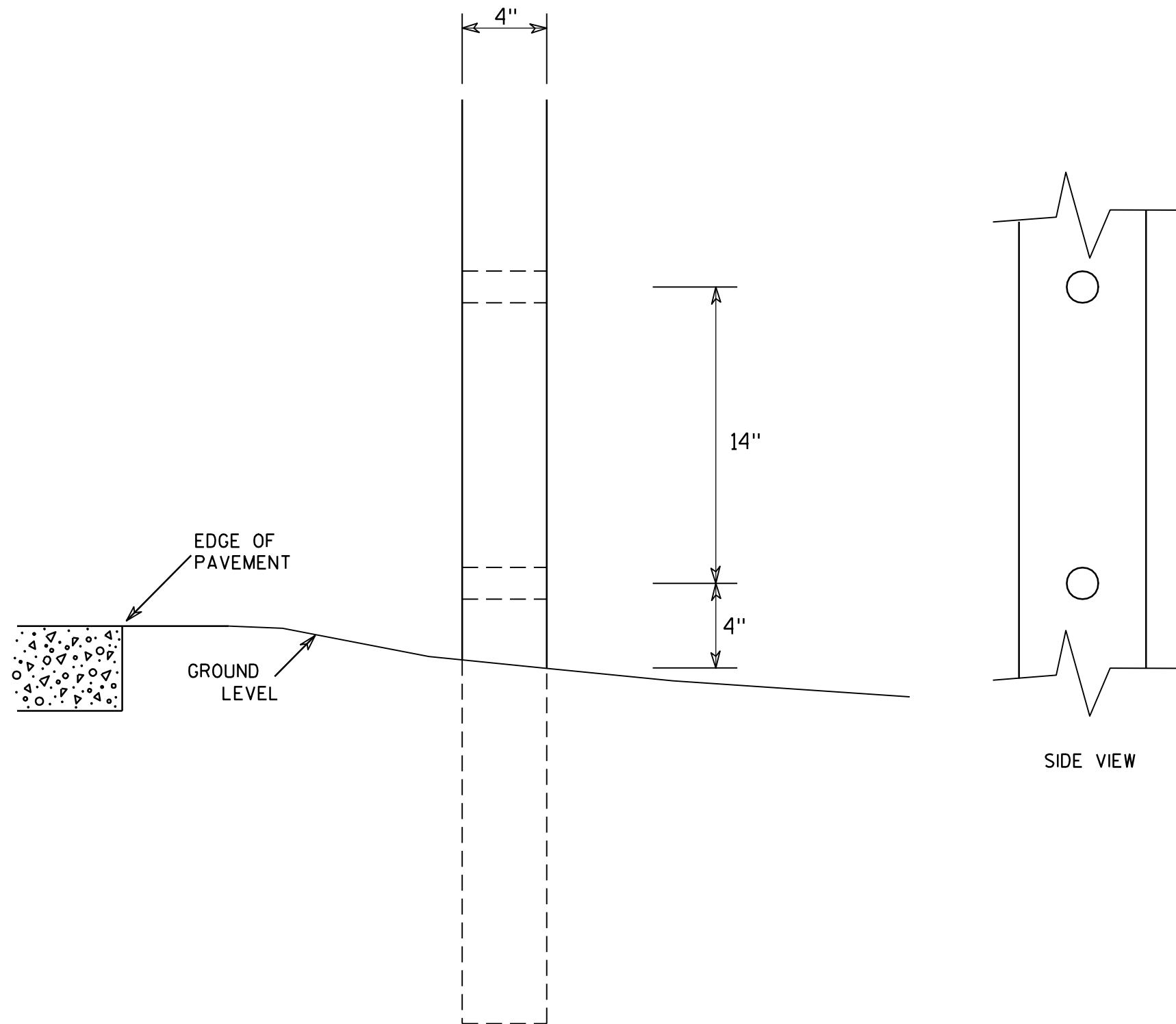
Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
  - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
  - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8

7

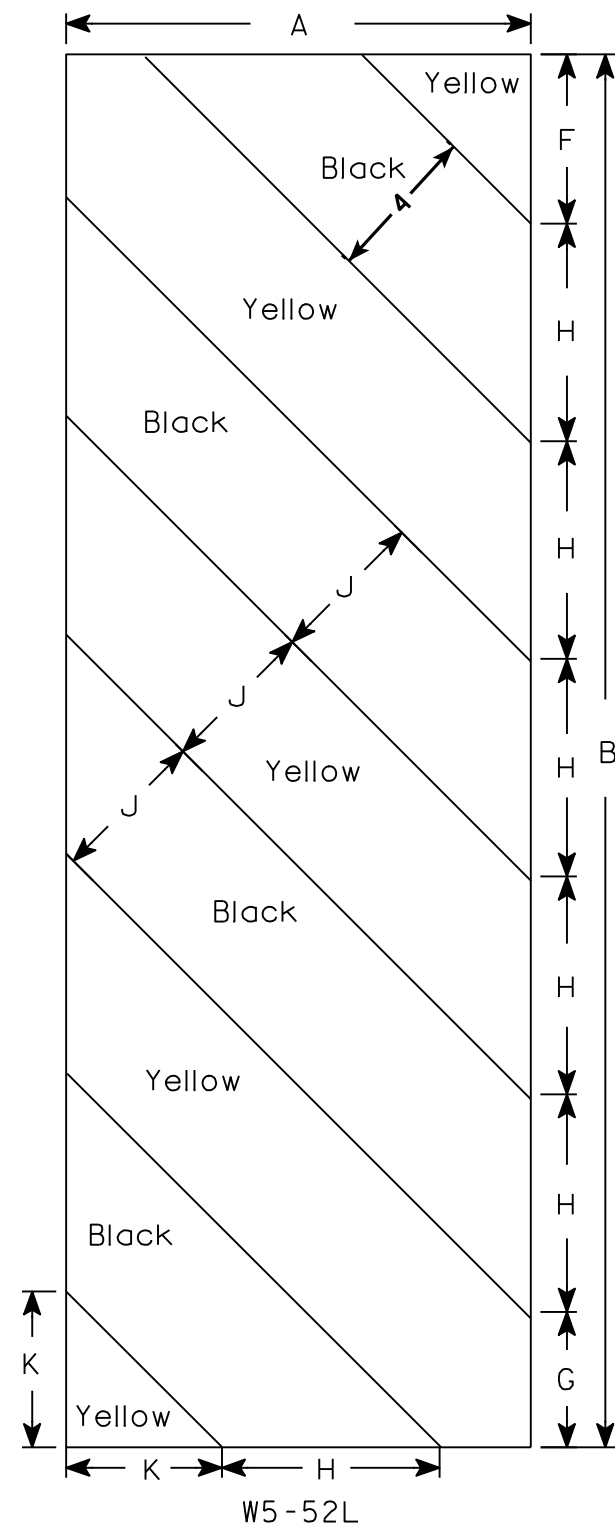


GENERAL NOTES

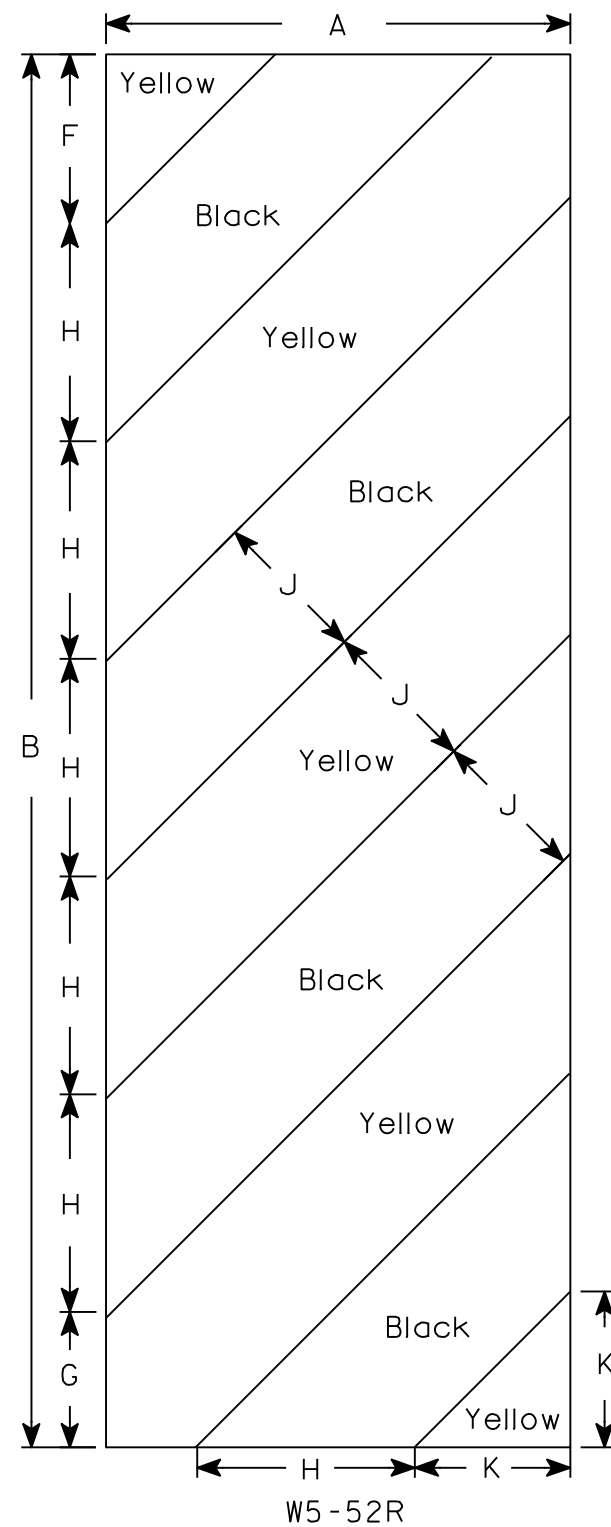
1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE 3/27/97	PLATE NO. A4-11.2



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

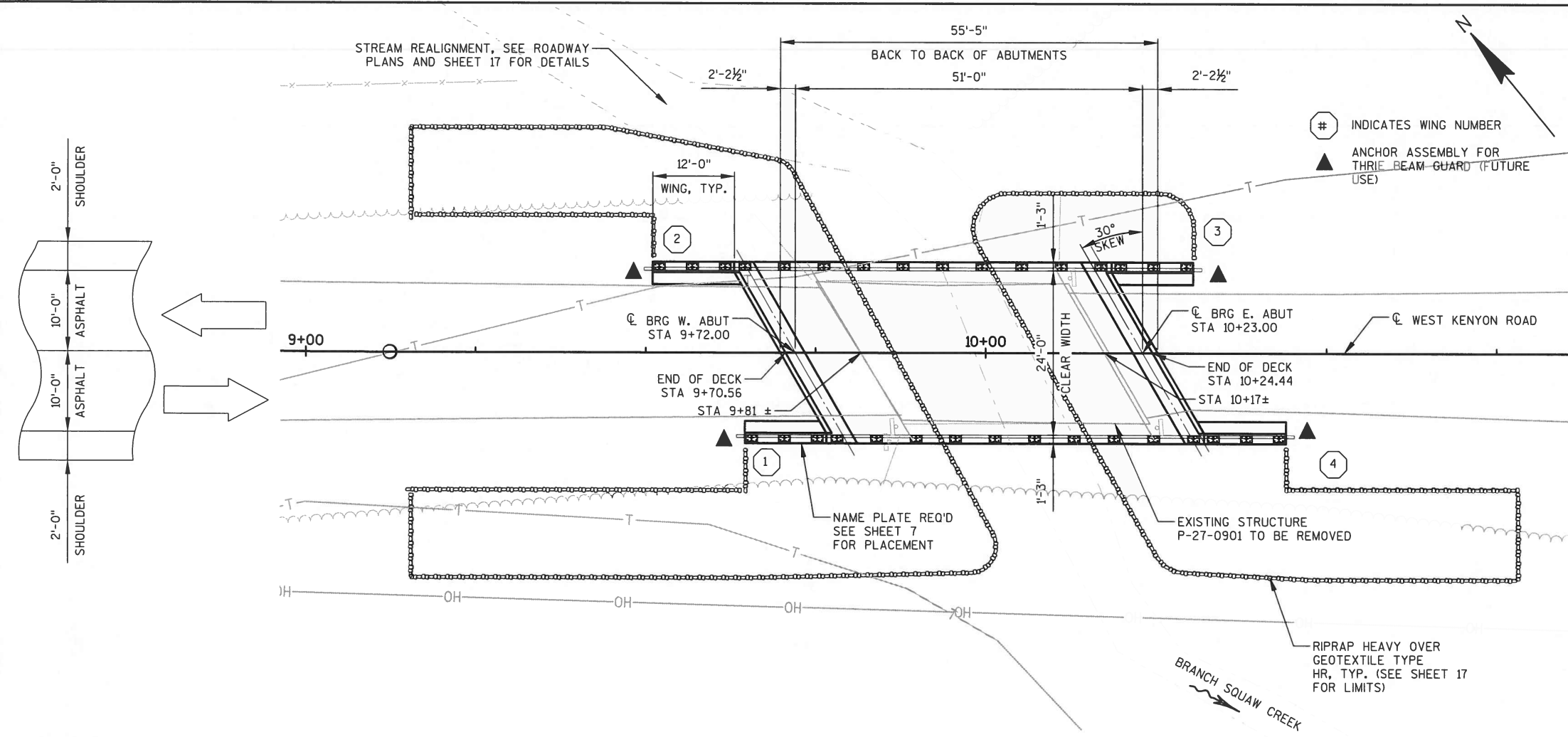
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 ³ / ₈	3 ¹ / ₂	5 ⁵ / ₈	45°	4	4																3.0
2M	12	36				4 ³ / ₈	3 ¹ / ₂	5 ⁵ / ₈	45°	4	4																3.0
3	18	54				6	5 ¹ / ₂	8 ¹ / ₂	45°	6	6 ⁵ / ₆																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

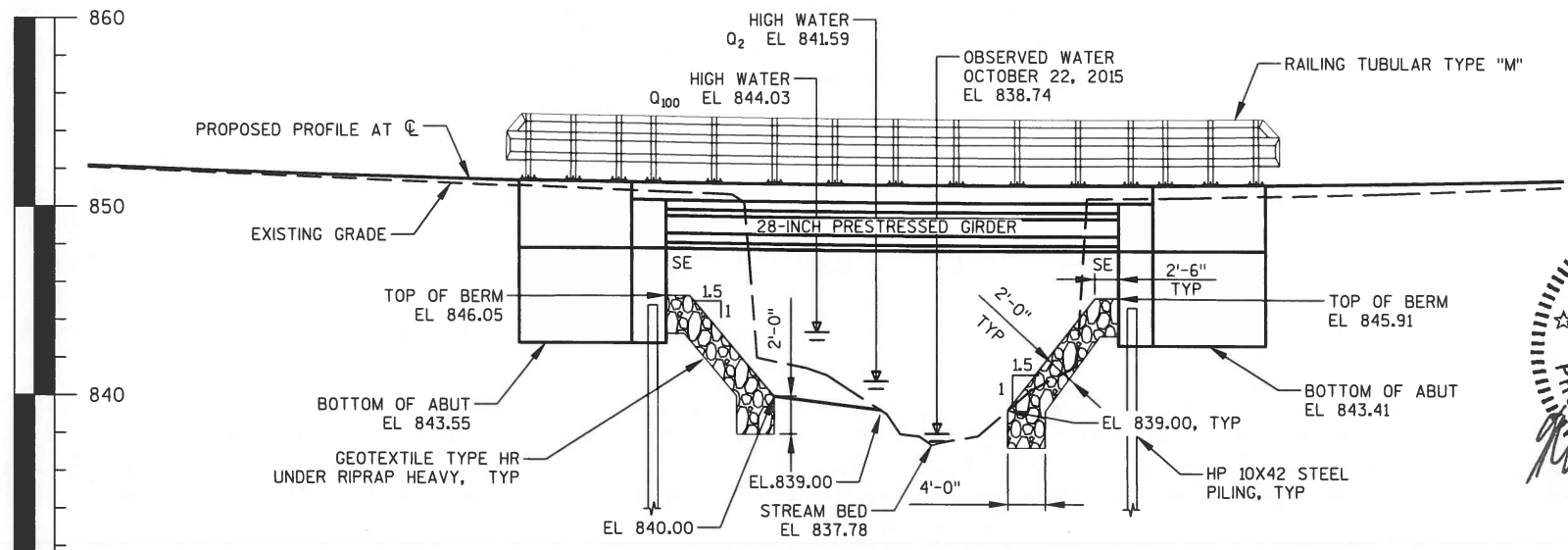
DATE 5/29/12 PLATE NO. W5-52.9



LIST OF DRAWINGS:

- 1 GENERAL PLAN
- 2 TYPICAL SECTION GENERAL NOTES & QUANTITIES
- 3 GENERAL DETAILS
- 4 SUBSURFACE EXPLORATION
- 5 WEST ABUTMENT
- 6 WEST ABUTMENT WING DETAILS
- 7 WEST ABUTMENT DETAILS
- 8 EAST ABUTMENT
- 9 EAST ABUTMENT WING DETAILS
- 10 EAST ABUTMENT DETAILS
- 11 28" PRESTRESSED GIRDER DETAILS
- 12 INTERMEDIATE STEEL DIAPHRAGMS
- 13 SUPERSTRUCTURE
- 14 SUPERSTRUCTURE DETAILS
- 15 SUPERSTRUCTURE DETAILS 2
- 16 TUBULAR STEEL RAILING TYPE 'M'
- 17 SLOPE PROTECTION DETAILS

PLAN  
(SINGLE SPAN 28-INCH PRESTRESSED CONCRETE GIRDER BRIDGE)



ELEVATION  
(NORMAL TO C OF STREAM)

DESIGN DATA:

DESIGN LOADING _____ HL-93  
INVENTORY RATING FACTOR _____ 1.25  
OPERATING RATING FACTOR _____ 1.76  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____ 250 KIPS  
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE  
OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY, SUPERSTRUCTURE _____ f'c = 4000 psi  
ALL OTHER _____ f'c = 3500 psi  
HIGH STRENGTH BAR STEEL REINFORCEMENT _____ fy = 60,000 psi  
28-INCH PRESTRESSED GIRDERS, _____ f'c = 8000 psi  
CONCRETE MASONRY _____ f'c = 8000 psi  
STRANDS, 0.6" DIAMETER WITH ULTIMATE  
TENSILE STRENGTH OF _____ fu = 270,000 psi

TRAFFIC DATA:

ADT (2017) = 50  
ADT (2037) = 80  
DESIGN SPEED = 35 MPH

FOUNDATION DATA:

ABUTMENTS SUPPORTED ON HP 10-INCH X 42 LB STEEL PILING WITH  
A REQUIRED DRIVING RESISTANCE OF 140* TONS PER PILE AS  
REQUIRED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED  
65' LONG AT THE WEST ABUTMENT AND 55' LONG AT THE EAST  
ABUTMENT.

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION  
USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED  
BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES DYNAMIC  
EQUATION TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA:

100 YEAR FREQUENCY _____ 440 cfs  
Q100 _____  
STREAM VELOCITY _____ 3.87 fps  
HIGH WATER _____ EL. 844.03  
WATERWAY AREA _____ 114 ft²  
DRAINAGE AREA _____ 2.1 mi²  
SCOUR CRITICAL CODE _____ 8  
OVERTOPPING FREQUENCY _____ N/A  
2 YEAR FREQUENCY _____  
Q2 _____  
STREAM VELOCITY _____ 106 cfs  
HIGH WATER _____ EL. 841.59



BRIDGE OFFICE CONTACT  
WILLIAM DREHER, P.E.  
TELEPHONE: (608) 266-8489  
CONSULTANT CONTACT  
MATT BUCKLI, P.E.  
TELEPHONE: (608) 443-0441

NO.	DATE	REVISION	BY
<b>Mead &amp; Hunt</b> Mead & Hunt, Inc. 2440 Deming Way Middleton, WI 53562 608.273.6380 www.meadhunt.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	William C. Dreher SDR CHIEF STRUCTURES DESIGN ENGINEER		08/17/17 DATE
STRUCTURE B-27-162			
WEST KENYON ROAD OVER BRANCH SQUAW CREEK			
COUNTY	JACKSON	TOWN/CITY/VILLAGE	ADAMS
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	MJB	DESIGN CK'D.	RCP
DRAWN BY	MJB	PLANS CK'D.	RCP
GENERAL PLAN			SHEET 1 OF 17

DRAWINGS SHALL NOT BE SCALED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES BRIDGES B-27-162" SHALL BE THE EXISTING GROUNDLINE.

EXCAVATION BELOW THE ABUTMENT AND ABUTMENT BEDDING MATERIALS REQUIRES ENGINEER APPROVAL. GEOTEXTILE SHALL BE SET AT THE BOTTOM OF EXCAVATION AND EXTEND 2'-0" ABOVE BOTTOM OF ABUTMENT.

THE EXISTING STRUCTURE TO BE REMOVED IS A 38.0' LONG BY 20.4' CLEAR ROADWAY WIDTH, SINGLE SPAN STEEL GIRDER BRIDGE WITH TIMBER BENT ABUTMENTS AND BACKWALLS (P-27-0901).

ALL STATIONS AND ELEVATIONS ARE IN FEET.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO NAVD88 (2007)

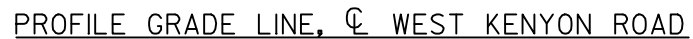
3/4" V-GROOVE REQ'D. EXTEND TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.

COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER THE STANDARD SPECIFICATIONS.

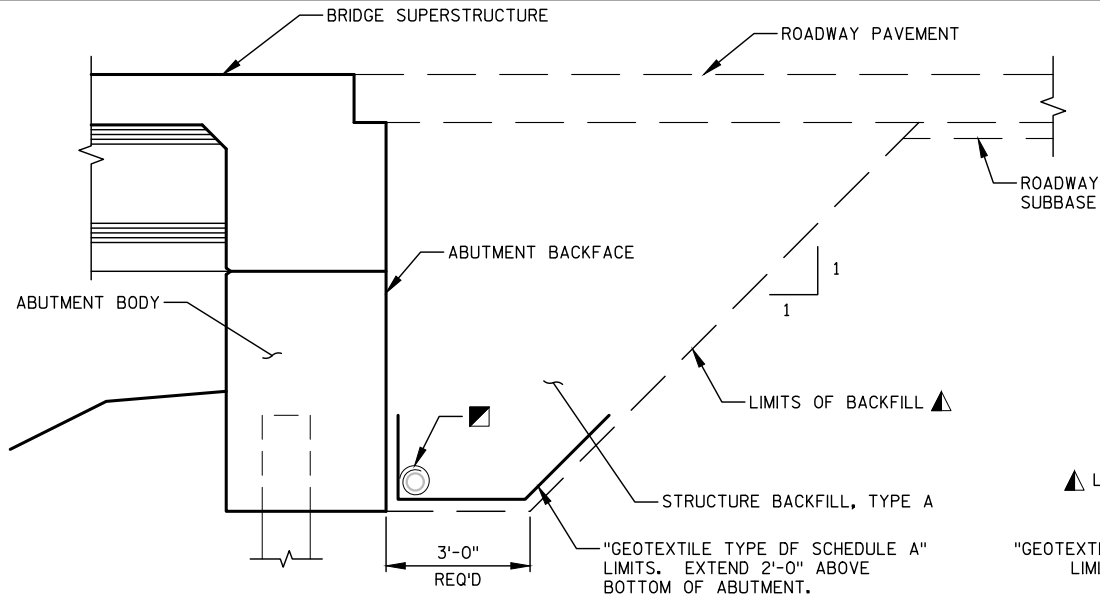


NO.	STATION	OFFSET	DESCRIPTION	ELEV.
1	5+86.1	RT 7.9'	PK IN ASPHALT	864.08
2	10+10.6	LT 16.2'	PK IN ABUT TIMBER	851.17
3	11+33.0	LT 37.2'	PK IN PP	854.94

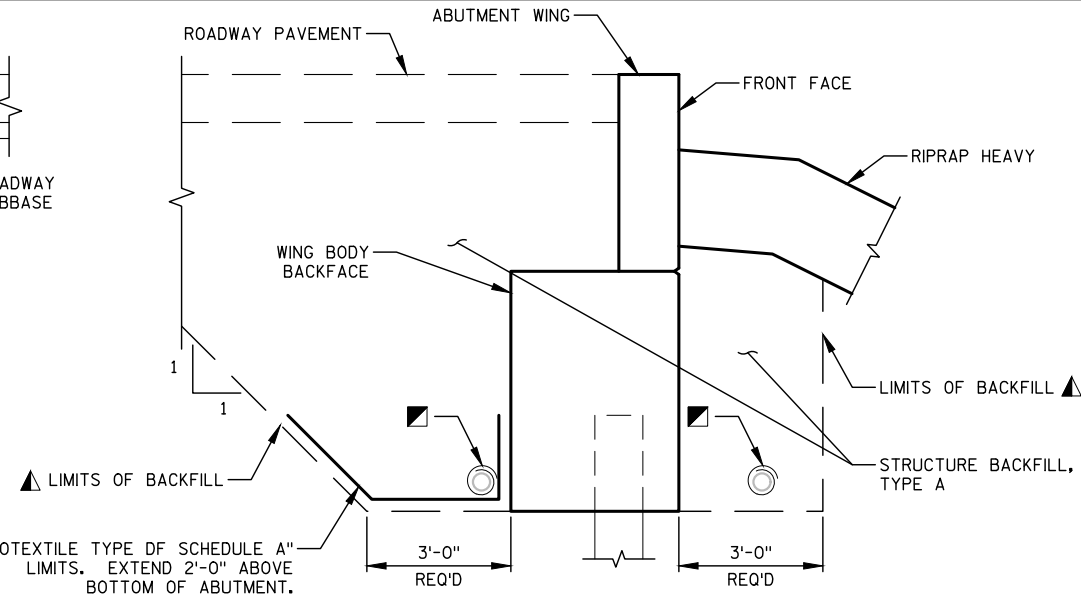
BID ITEM NO.	BID ITEMS	UNIT	W ABUT	E ABUT	SUPER	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00.00	LS	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-27-162	LS	---	---	---	1
210.1500	STRUCTURE BACKFILL TYPE A	TON	145	145	---	290
502.0100	CONCRETE MASONRY BRIDGES	CY	38	37	57	132
502.3200	PROTECTIVE SURFACE TREATMENT	SY	13	13	190	216
503.0128	PRESTRESSED GIRDER TYPE I 28-INCH	LF	---	---	208	208
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1880	1880	---	3760
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1750	1710	10240	13700
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	---	---	8	8
506.4000	STEEL DIAPHRAGMS B-27-162	EACH	---	---	3	3
513.4061	RAILING TUBULAR TYPE M B-27-162	LF	---	---	164	164
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	6	---	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	325	275	---	600
606.0300	RIPRAP HEAVY	CY	225	150	---	375
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	105	105	---	210
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	55	55	---	110
645.0120	GEOTEXTILE TYPE HR	SY	450	300	---	750
NON BID ITEMS						
	FILLER	SIZE				1/2" & 3/4"



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
		DRAWN BY	PLANS CK'D.
		MJB	RCP
TYPICAL SECTION GENERAL NOTES & QUANTITIES		SHEET 2 OF 17	

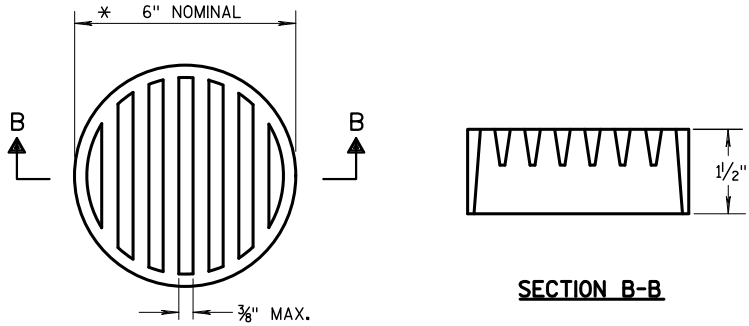


STRUCTURE BACKFILL & PIPE UNDERDRAIN DETAIL  
(TYPICAL AT BOTH ABUTMENTS)



TYPICAL SECTION THRU WING  
(SHOWING STRUCTURE BACKFILL LIMITS)

- ▲ BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

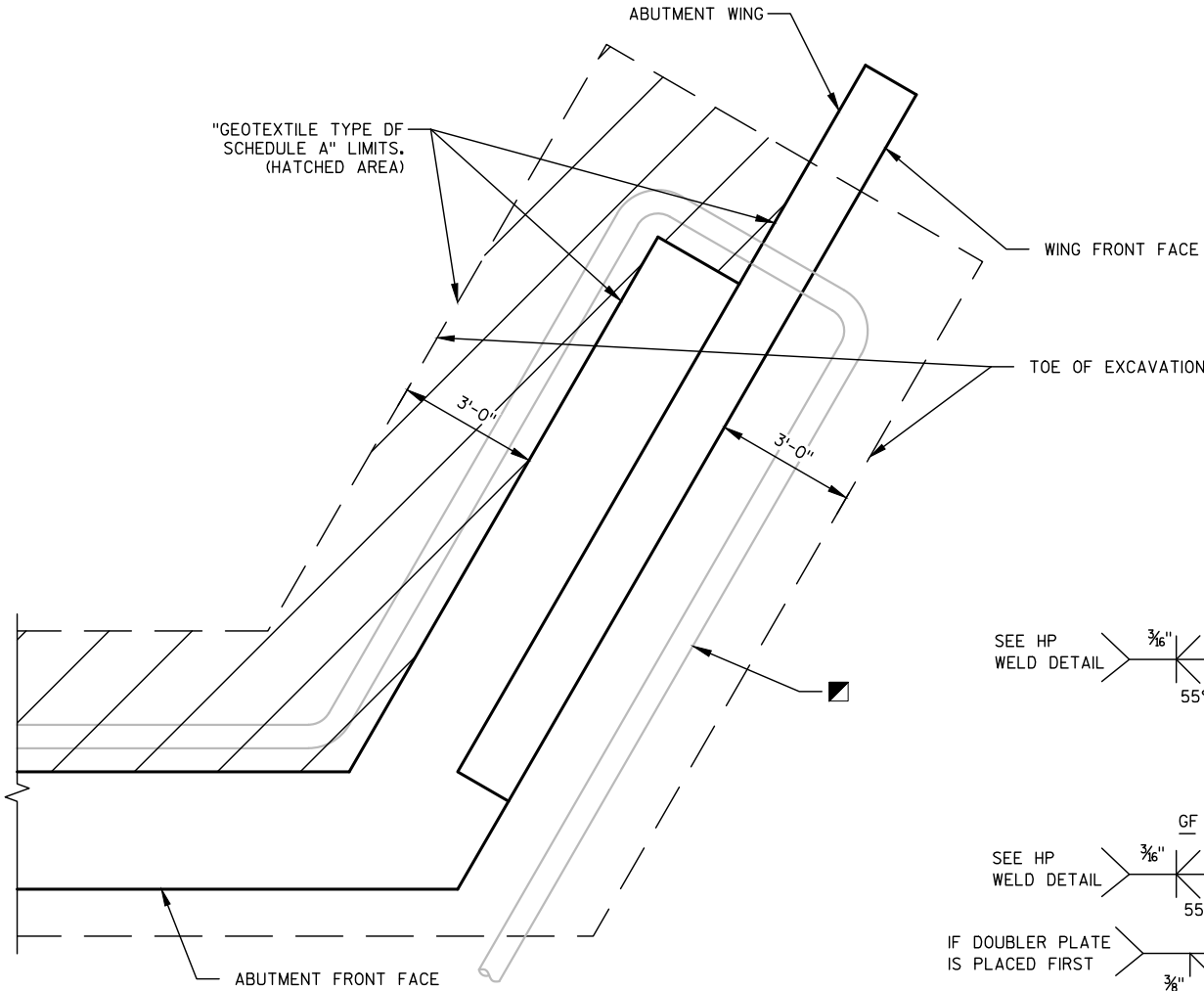


RODENT SHIELD

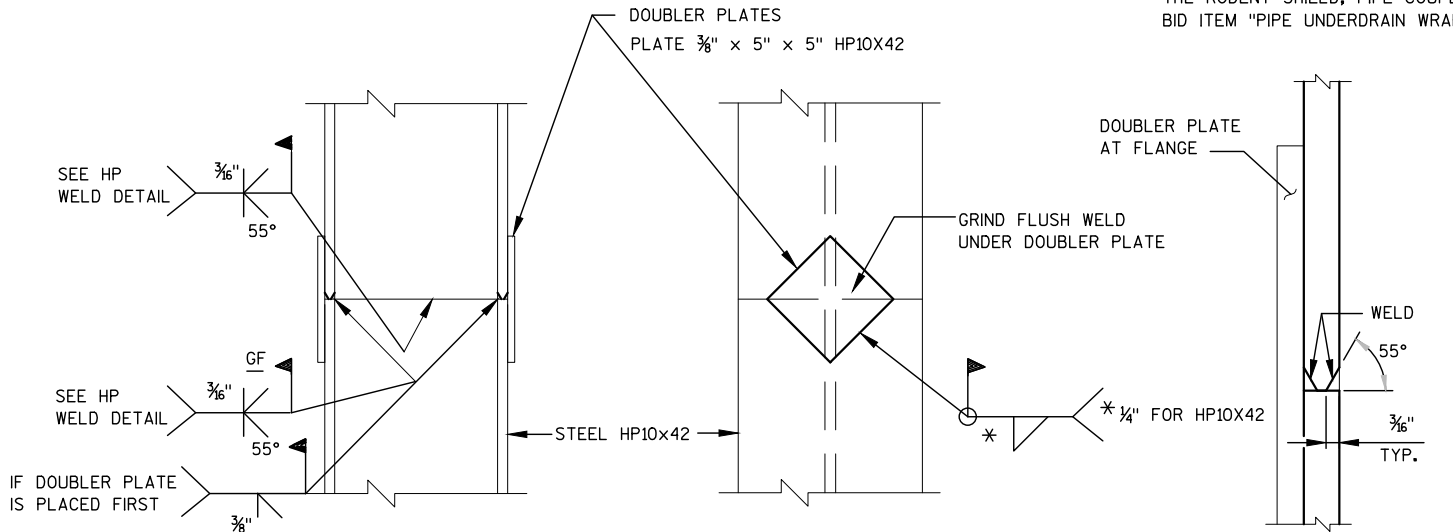
* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".



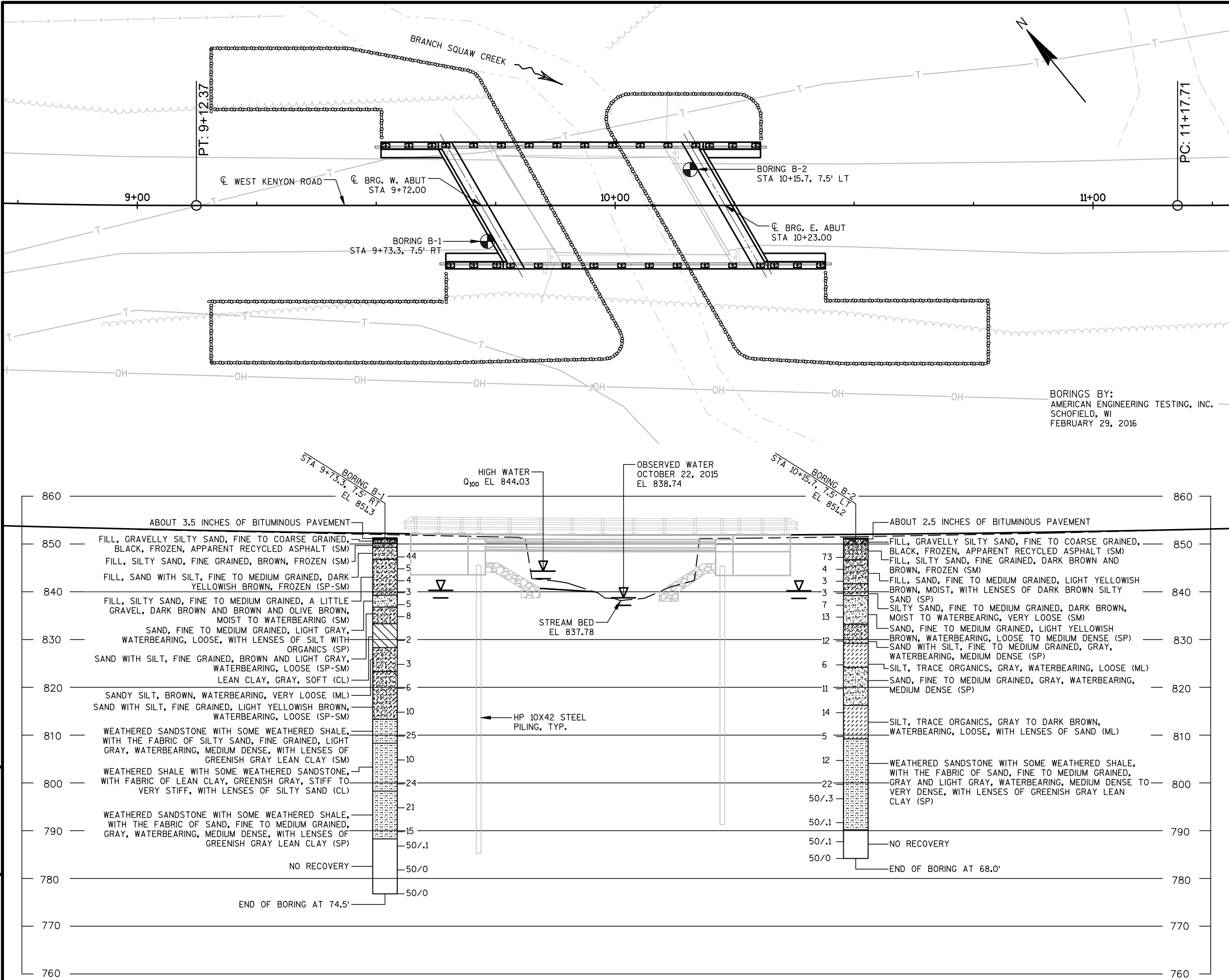
ABUTMENT PLAN WITH WING  
(SHOWING STRUCTURE BACKFILL LIMITS)



PILE SPLICE DETAILS

HP WELD DETAIL  
FLANGE SHOWN, WEB SIMILAR

NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		STRUCTURE B-27-162	
		DRAWN BY MJB PLANS CK'D. RCP	
		GENERAL DETAILS	SHEET 3 OF 17



STATE PROJECT NUMBER  
**7239-00-70**

ABBREVIATIONS  
F— Fine M—Medium C— Coarse  
Ws— Weathered So— Sound

MATERIAL SYMBOLS  
Asphalt Concrete Gravel Silt Peat Clay Sand Air Water

LEGEND OF PROBING  
Probing No. Sta. Elevation 7 Average Blows Per Foot Refusal 95/6  
95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350* WT. FALLING 18" ON A 2" O.D. POINT.

LEGEND OF BORING  
Unconfined STRENGTH 7.7 Blows Per Ft. USING 140* WT. FALLING 30" Wash Sample Shelby Tube S.T. Ground Water No Ground Water OBSERVED ABOVE THIS ELEVATION  
Boring No. Sta. Elev. Sandy Gravel F. Boulders or COBBLES Sand Silty Clay So Limestone

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140* HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION  
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY		MJB	PLANS CK'D. RCP
SUBSURFACE EXPLORATION		SHEET 4 OF 17	



NOTES:

FOR PILE SPICE DETAILS SEE SHEET 3.

SEE SHEET 7 FOR SECTION THRU ABUTMENT BODY.

FILL/EXCAVATE TO BOTTOM OF WEST ABUTMENT EL 843.55 BEFORE DRIVING PILING.

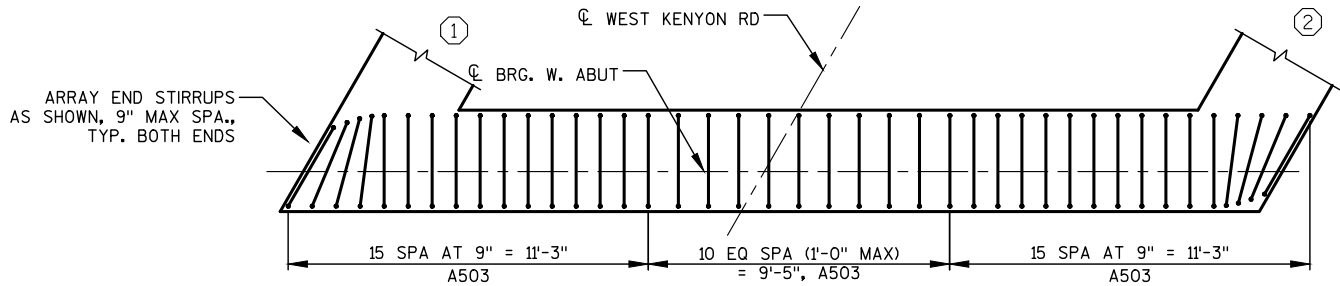
WEST ABUTMENT TO BE SUPPORTED ON HP 10X42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED AT 65' LONG.

- 1 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- 2 ½" FILLER - TO EXTEND FROM BRIDGE SEAT TO TOP OF WING, INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ½" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- 3 PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE SHEET 3 FOR RODENT SHIELD DETAILS.
- 4 4" X ¾" FILLER LENGTH OF ABUTMENT.
- 5 ¾" PERFORMED FILLER UNDER GIRDERS.
- 6 NON-LAMINATED ELASTOMERIC BEARING PAD ½" X 8" X 1'-10".
- 7 ¾" CORK FILLER ON VERTICAL BEAM SEAT FACES THAT RUN PARALLEL WITH GIRDER.
- 8 STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF ALL SHEETS TO BE AT LEAST 0.03".

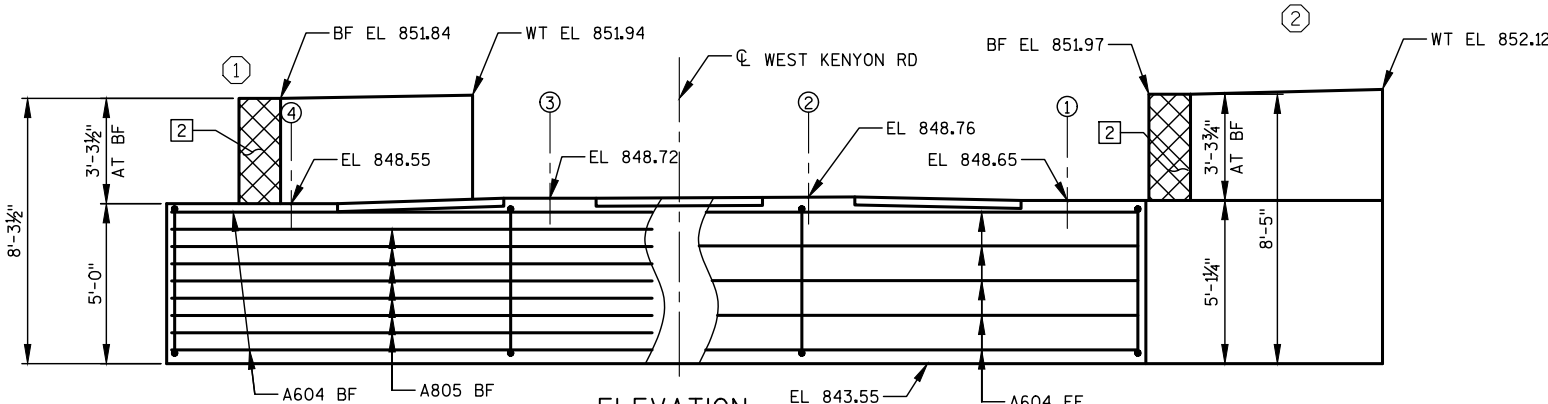
Ⓢ INDICATES WING NUMBER

Ⓜ INDICATES GIRDER NUMBER

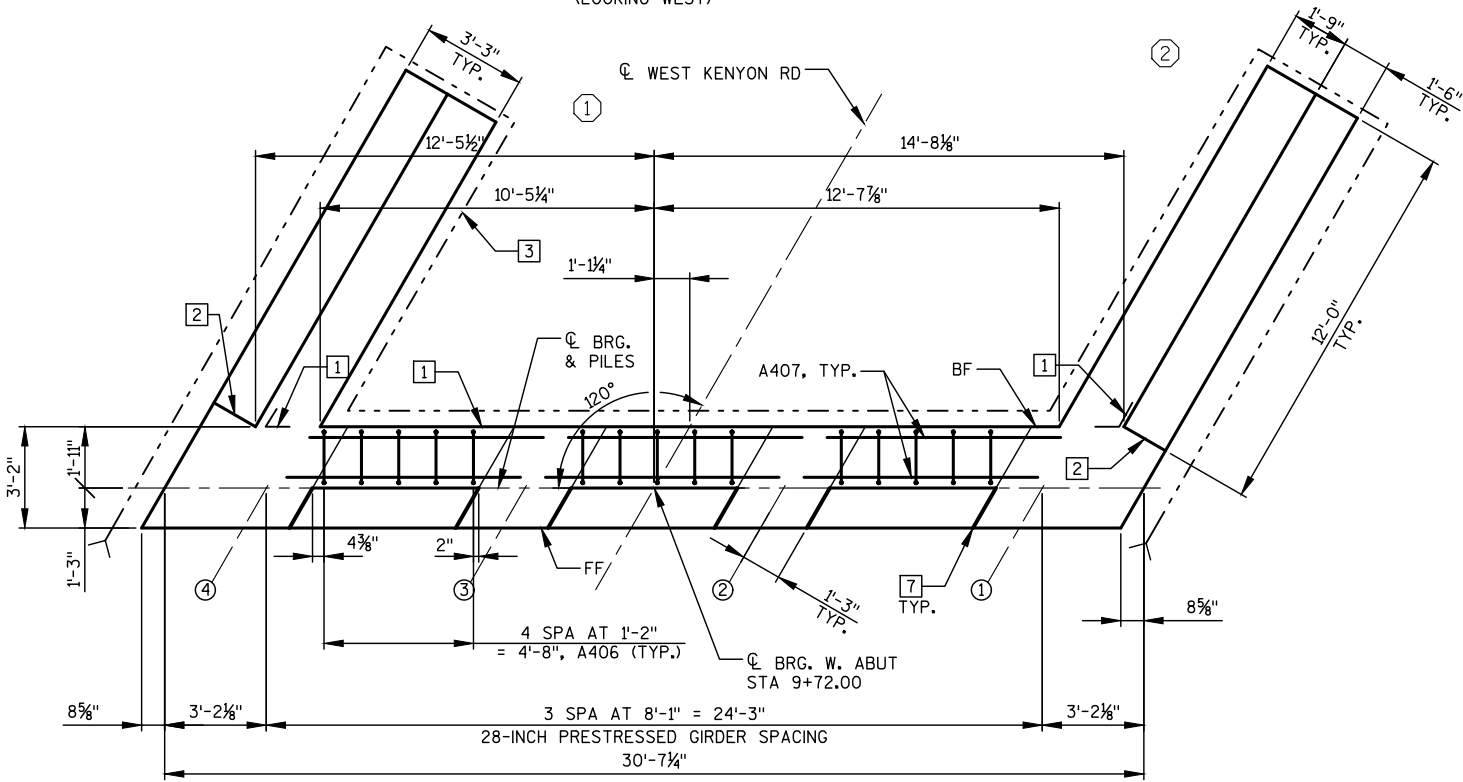
FF - FRONT FACE  
BF - BACK FACE  
WT - WING TIP



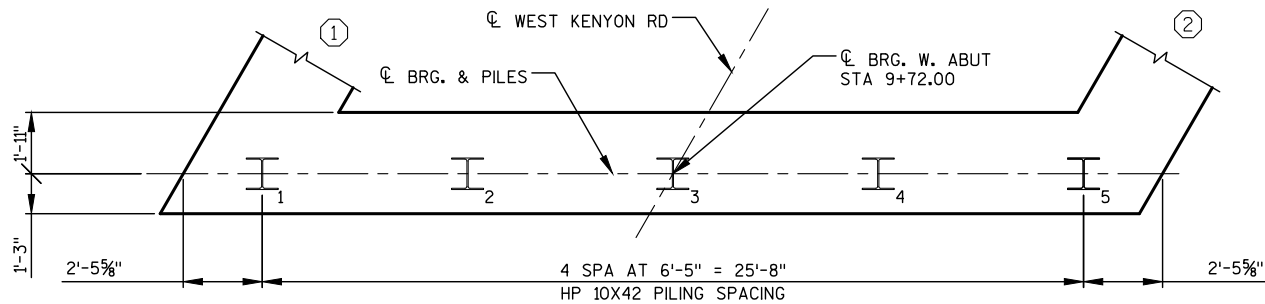
STIRRUP LAYOUT PLAN



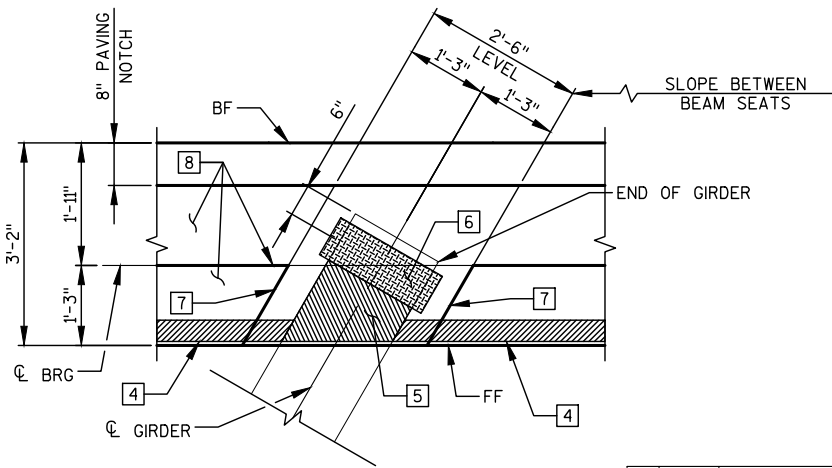
ELEVATION  
(LOOKING WEST)



PLAN

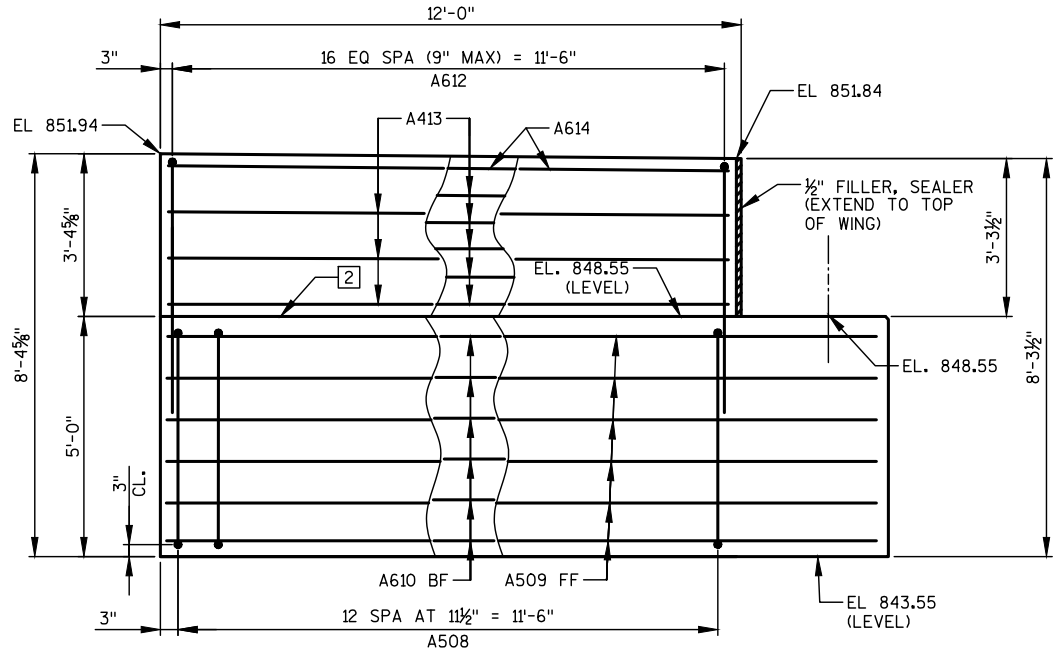


PILE PLAN

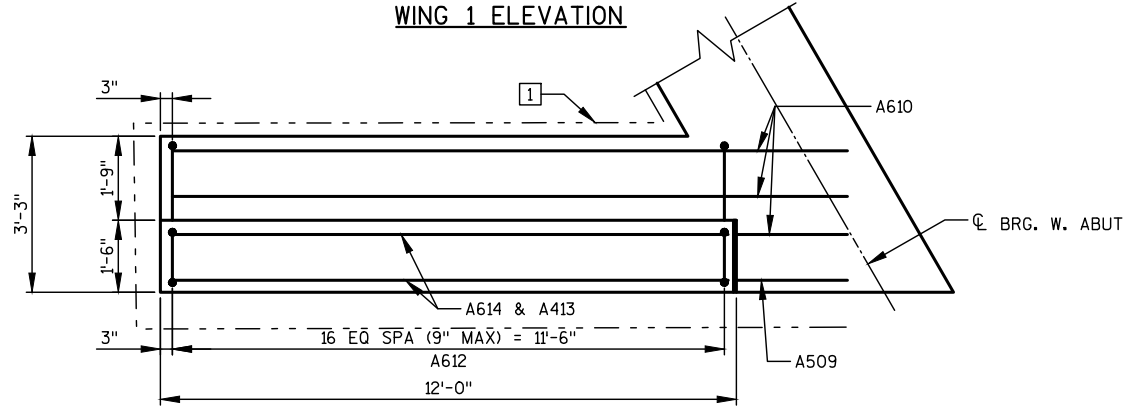


BEARING PAD DETAIL

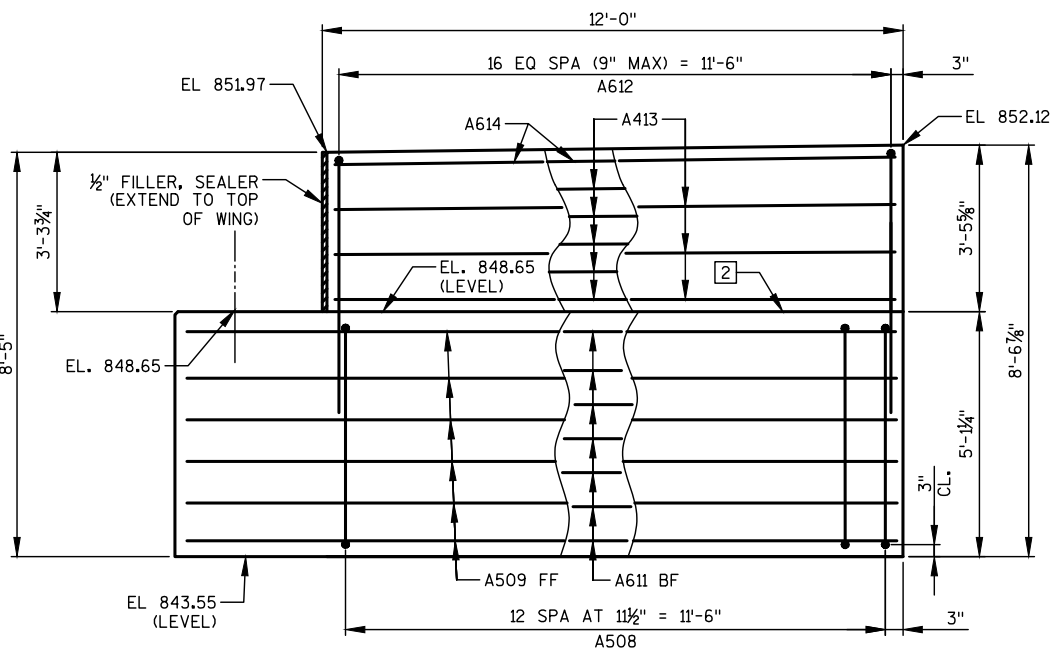
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY MJB		PLANS CK'D. RCP	
WEST ABUTMENT		SHEET 5 OF 17	



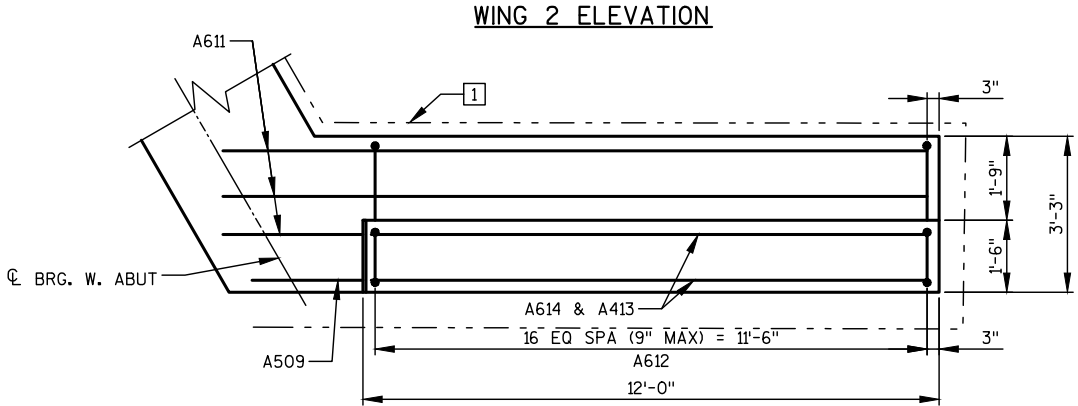
WING 1 ELEVATION



WING 1 PLAN



WING 2 ELEVATION

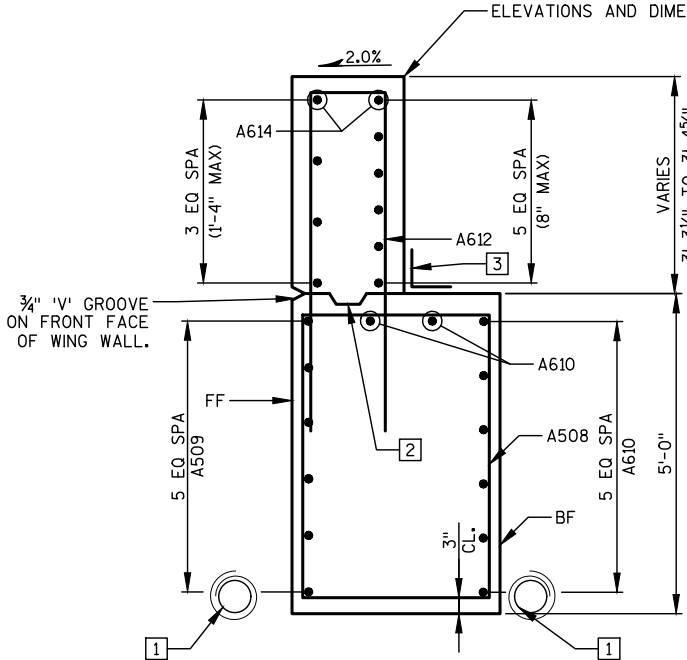


WING 2 PLAN

NOTES:

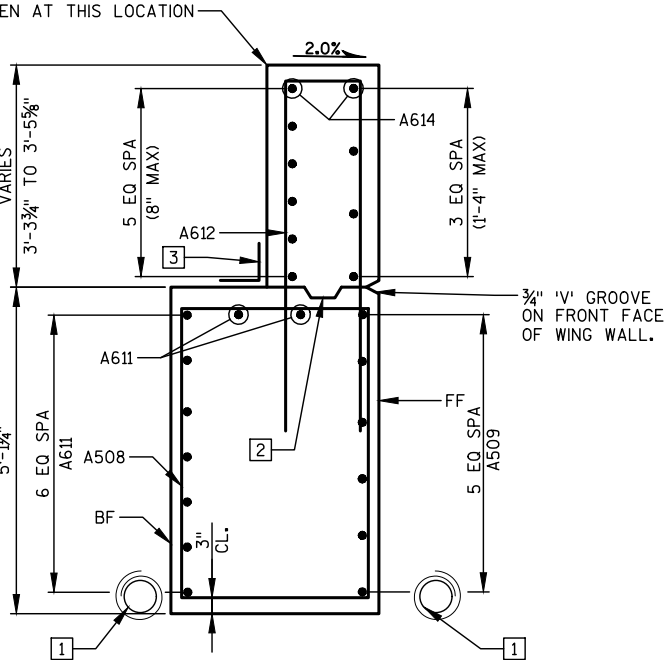
- PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE SHEET 3 FOR RODENT SHIELD DETAILS.
- OPTIONAL CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACKFACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

FF - FRONT FACE  
BF - BACK FACE



WING 1 SECTION

ALL HORIZONTAL BARS NOT LABELED IN WING TOP ARE A413 BARS.



WING 2 SECTION

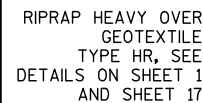
ALL HORIZONTAL BARS NOT LABELED IN WING TOP ARE A413 BARS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY		MJB	PLANS CK'D. RCP
WEST ABUTMENT WING DETAILS		SHEET 6 OF 17	

COATED= 1750 LBS.  
UNCOATED= 1880 LBS.

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
			FT	IN		
A401		5	28 - 0	X		ABUTMENT BODY - 1 PER PILE SPIRAL
A402		10	2 - 3			ABUTMENT BODY - 2 PER PILE VERT
A503		41	14 - 10	X		ABUTMENT BODY - STIRRUPS VERT
A604		11	30 - 2			ABUTMENT BODY - FF, TOP, BTM HORIZ
A805		7	30 - 2			ABUTMENT BODY - BF HORIZ
A406		15	3 - 11	X		ABUTMENT BODY - SEAT STEP VERT
A407		6	7 - 4			ABUTMENT BODY - SEAT STEP HORIZ
A508	26		15 - 4	X		WING WALL - BODY VERT
A509	12		14 - 2			WING WALL - FF OF BODY HORIZ
A610	8		14 - 2			WING WALL 1 - BODY HORIZ
A611	9		14 - 9			WING WALL 2 - BODY HORIZ
A612	34		11 - 7	X		WING WALL - TOP TIES VERT
A413	16		11 - 7			WING WALL - TOP HORIZ
A614	4		11 - 7			WING WALL - TOP HORIZ

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.  
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.



ALL HORIZONTAL BARS NOT LABELED ARE A604 BARS.

- FF - FRONT FACE  
BF - BACK FACE



ON WING 1



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
		DRAWN BY	PLANS CK'D.
		MJB	RCP
WEST ABUTMENT DETAILS		SHEET 7 OF 17	

FOR PILE SPLICE DETAILS SEE SHEET 3.

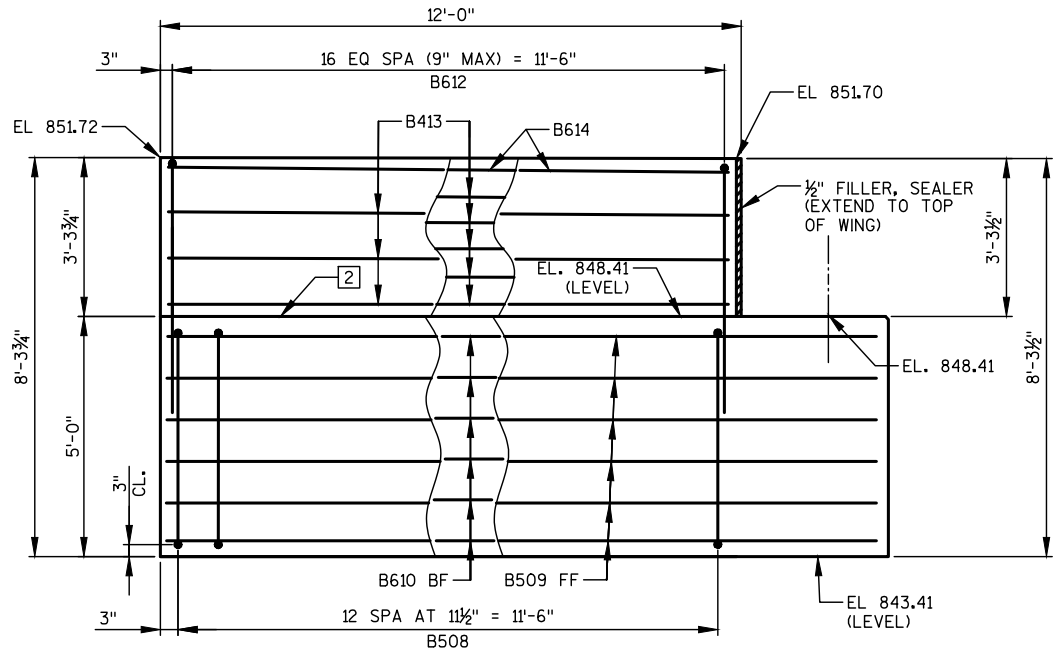
SEE SHEET 10 FOR SECTION THRU ABUTMENT BODY.

FILL/EXCAVATE TO BOTTOM OF EAST ABUTMENT EL 843.41 BEFORE  
DRIVING PILING.

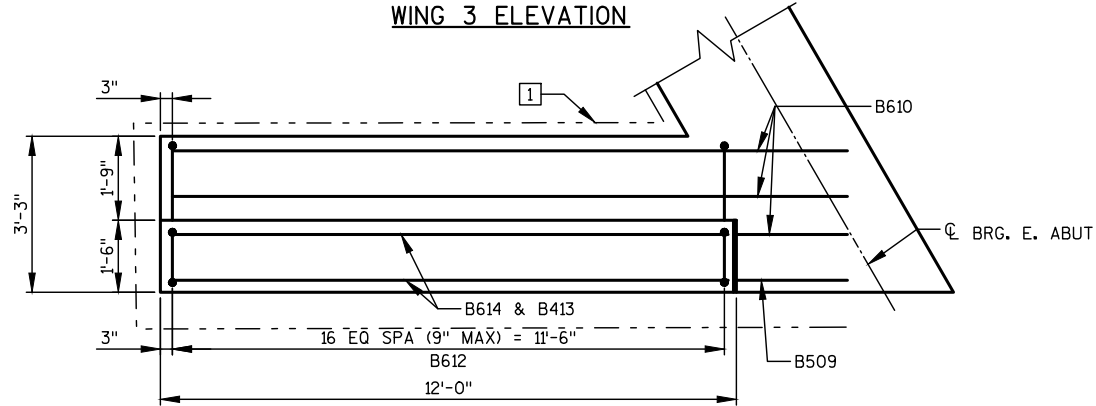
EAST ABUTMENT TO BE SUPPORTED ON HP 10X42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 140 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED AT 55' LONG.

- FF - FRONT FACE  
BF - BACK FACE  
WT - WING TIP

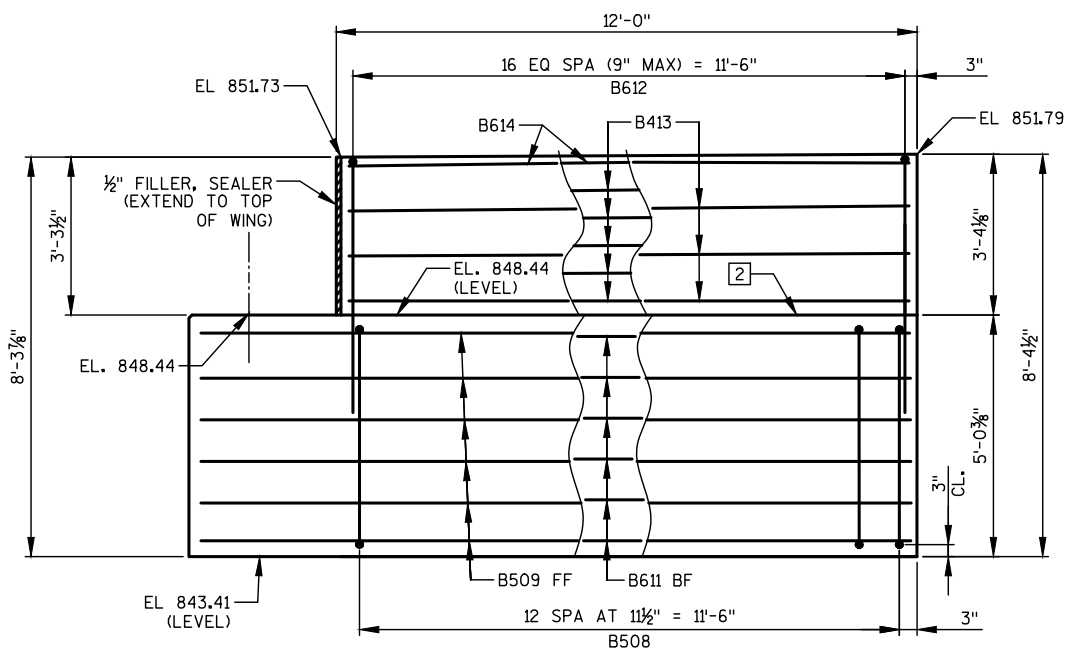
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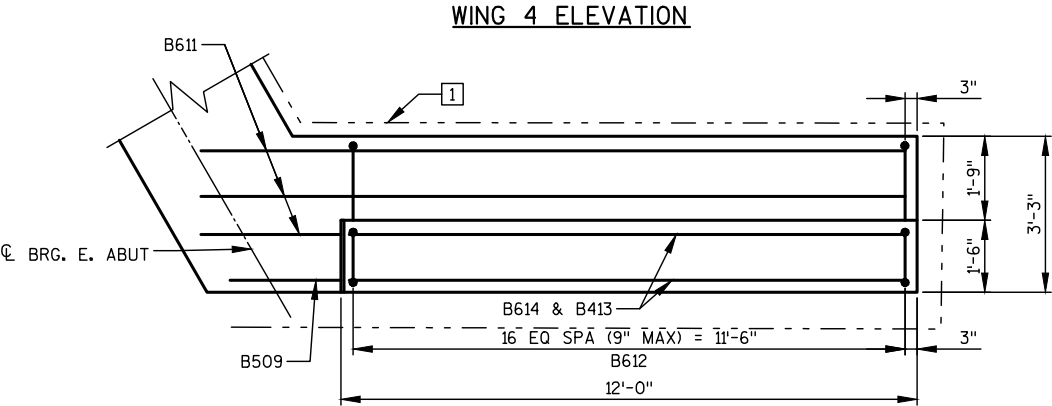
WING 3 ELEVATION



WING 3 PLAN



WING 4 ELEVATION

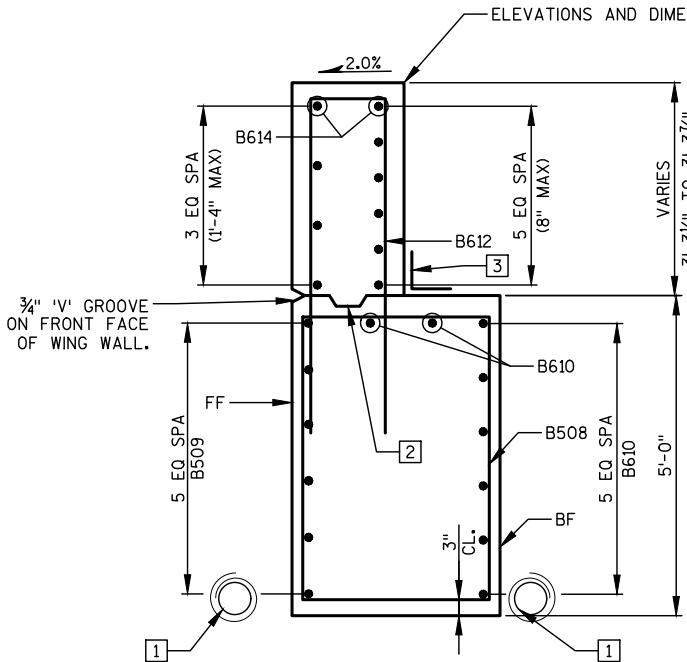


WING 4 PLAN

NOTES:

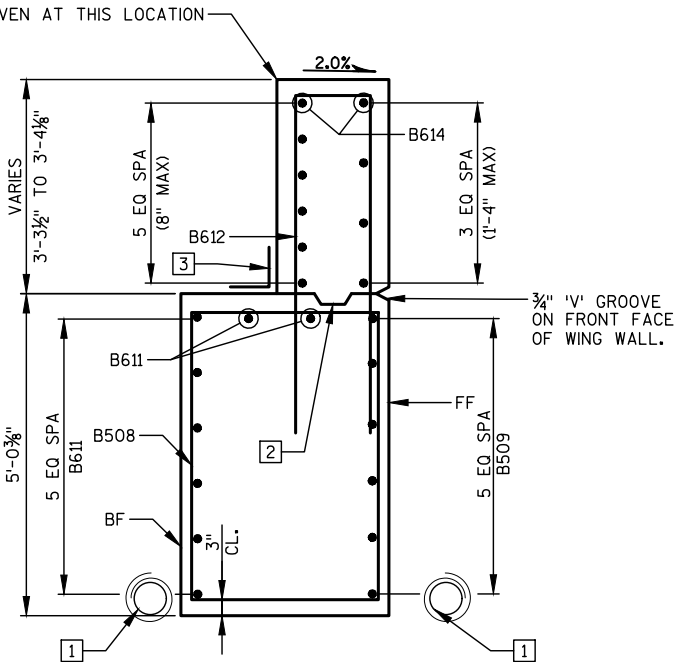
- PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE SHEET 3 FOR RODENT SHIELD DETAILS.
- OPTIONAL CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACKFACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

FF - FRONT FACE  
BF - BACK FACE



WING 3 SECTION

ALL HORIZONTAL BARS NOT LABELED IN WING TOP ARE B413 BARS.



WING 4 SECTION

ALL HORIZONTAL BARS NOT LABELED IN WING TOP ARE B413 BARS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY MJB		PLANS CK'D. RCP	
EAST ABUTMENT WING DETAILS		SHEET 9 OF 17	

BILL OF BARS  
EAST ABUTMENT

COATED= 1710 LBS.  
UNCOATED= 1880 LBS.

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION	
	COATED	UNCOATED					
			FT - IN				
B401		5	28 - 0	X		ABUTMENT BODY - 1 PER PILE	SPIRAL
B402		10	2 - 3			ABUTMENT BODY - 2 PER PILE	VERT
B503		41	14 - 10	X		ABUTMENT BODY - STIRRUPS	VERT
B604		11	30 - 2			ABUTMENT BODY - FF, TOP, BTM	HORIZ
B805		7	30 - 2			ABUTMENT BODY - BF	HORIZ
B406		15	3 - 11	X		ABUTMENT BODY - SEAT STEP	VERT
B407		6	7 - 4			ABUTMENT BODY - SEAT STEP	HORIZ
B508	26		15 - 4	X		WING WALL - BODY	VERT
B509	12		14 - 2			WING WALL - FF OF BODY	HORIZ
B610	8		14 - 2			WING WALL 3 - BODY	HORIZ
B611	8		14 - 9			WING WALL 4 - BODY	HORIZ
B612	34		11 - 3	X		WING WALL - TOP TIES	VERT
B413	16		11 - 7			WING WALL - TOP	HORIZ
B614	4		11 - 7			WING WALL - TOP	HORIZ

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.  
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

NOTES:

- 1

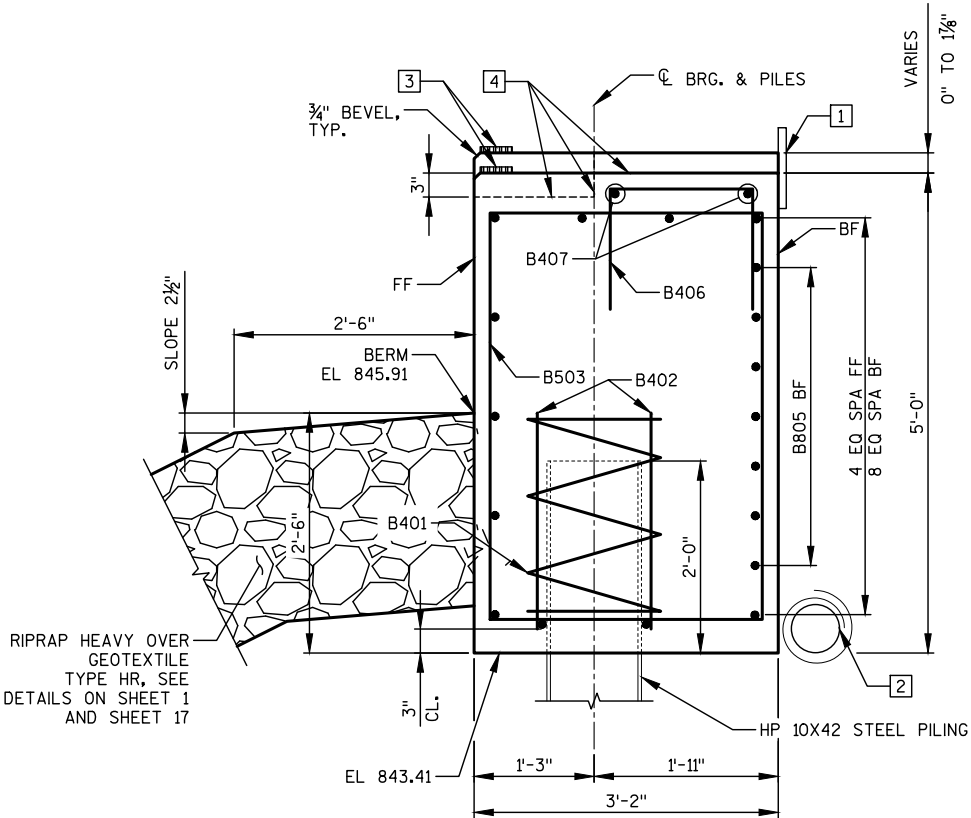
18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- 2

PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE SHEET 3 FOR RODENT SHIELD DETAILS.
- 3

4" X 3/4" FILLER LENGTH OF ABUTMENT.
- 4

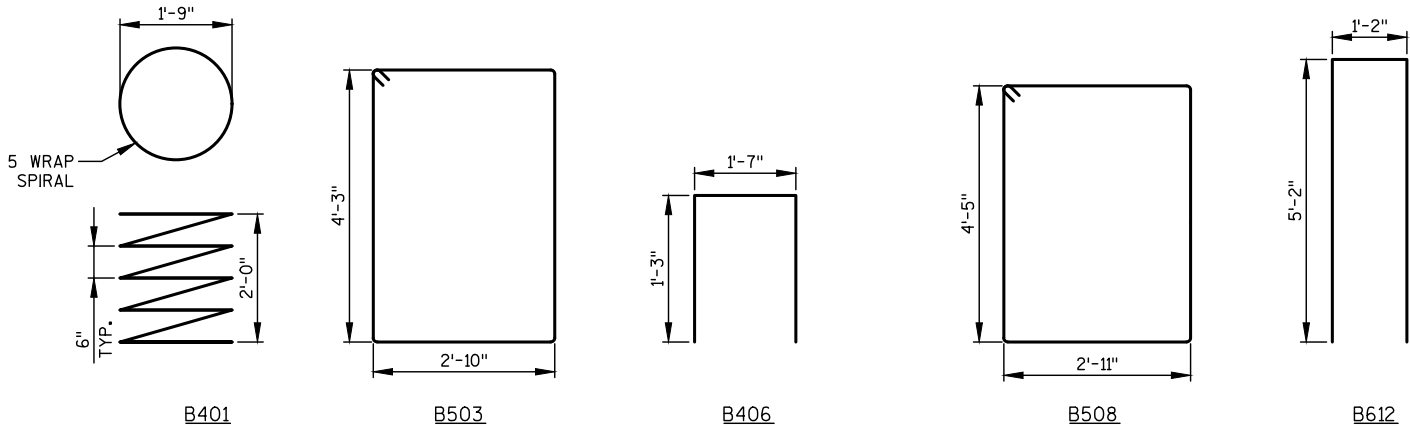
STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND SUPERSTRUCTURE. TOTAL THICKNESS OF ALL SHEETS TO BE AT LEAST 0.03".

FF - FRONT FACE  
BF - BACK FACE



SECTION THRU ABUTMENT BODY

ALL HORIZONTAL BARS NOT LABELED ARE B604 BARS.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
		DRAWN BY	MJB PLANS CK'D. RCP
EAST ABUTMENT DETAILS		SHEET 10 OF 17	

NOTES:

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO APPLICATION OF THE SEALER.

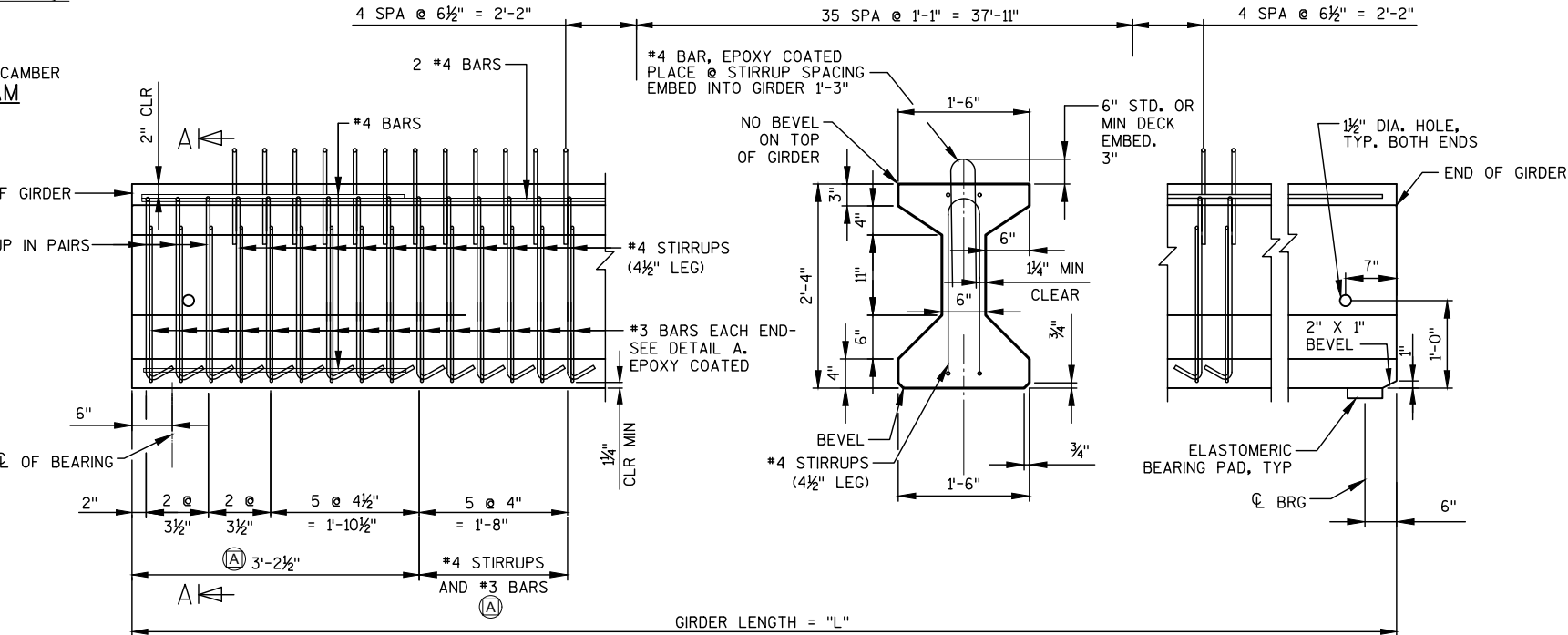
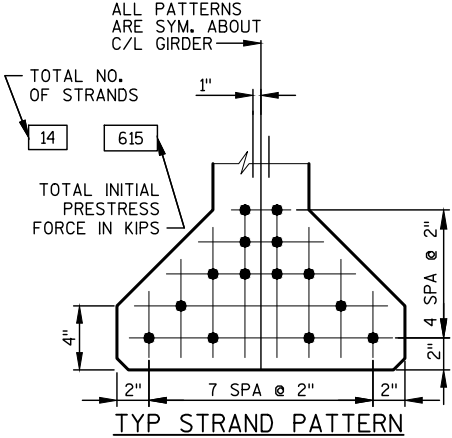
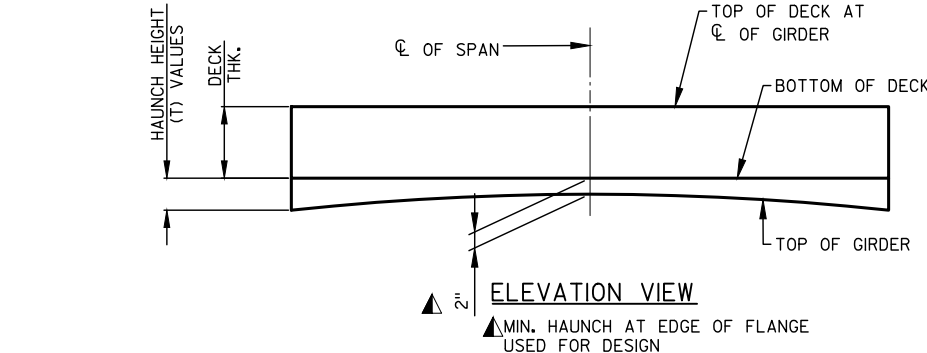
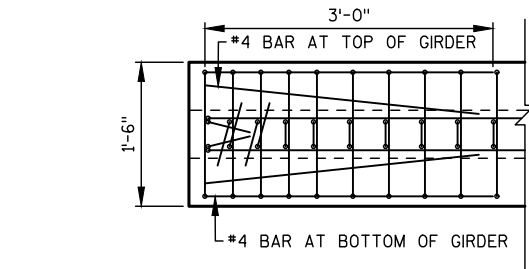
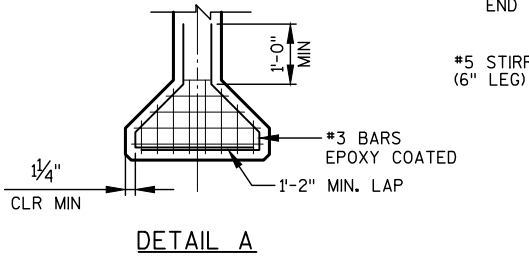
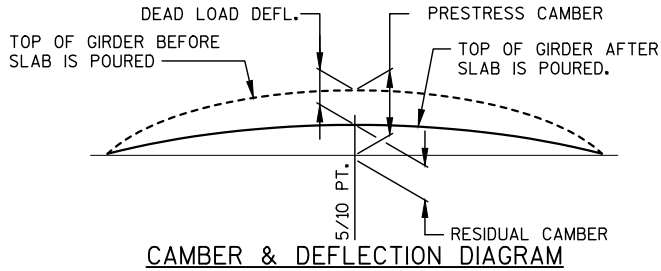
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A497 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

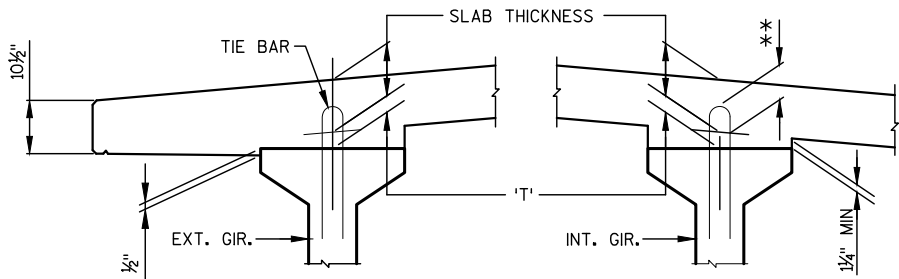
PRESTRESSING STRANDS SHALL BE 0.6" DIA. -7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 28-INCH".



SIDE VIEW & TYP. SECTION IN SPAN

(A) DETAIL TYPICAL AT EACH END



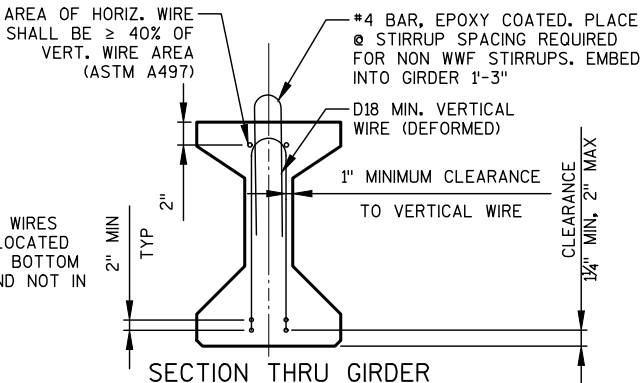
SLAB HAUNCH DETAIL

IF 1 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIRDERS AT C/L OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE  
- TOP OF GIRDER ELEVATION  
+ DEAD LOAD DEFLECTION  
+ SLAB THICKNESS  
= HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 2 1/2" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".



SECTION THRU GIRDER  
SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS  
ASTM A1064 (FY = 70 KSI)

THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOB SITE PLACEMENT.

SPAN	CAMBER (IN.)
1	1 5/8"

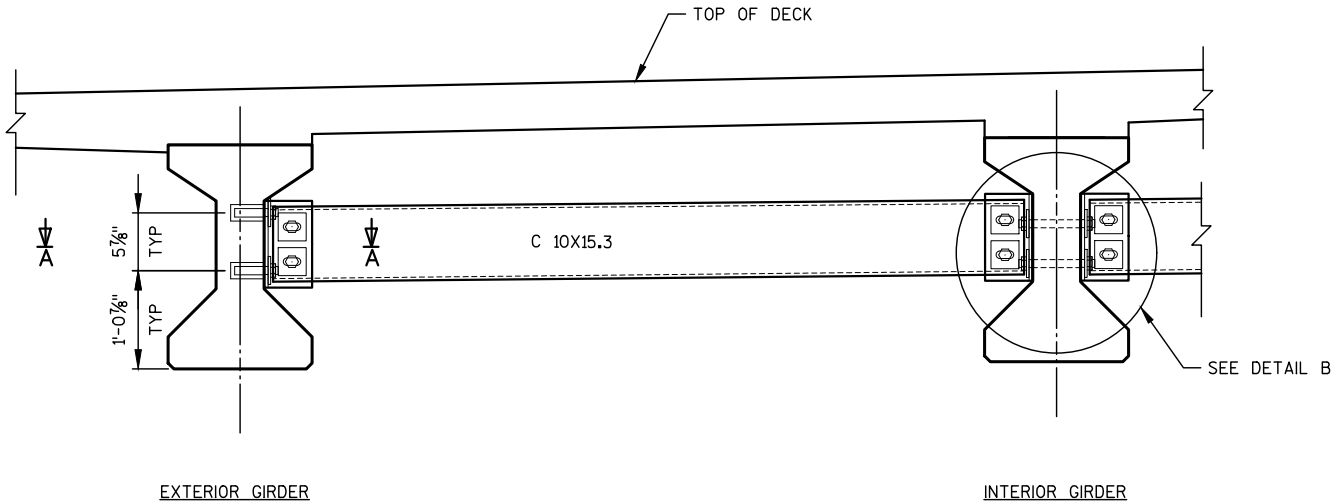
THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

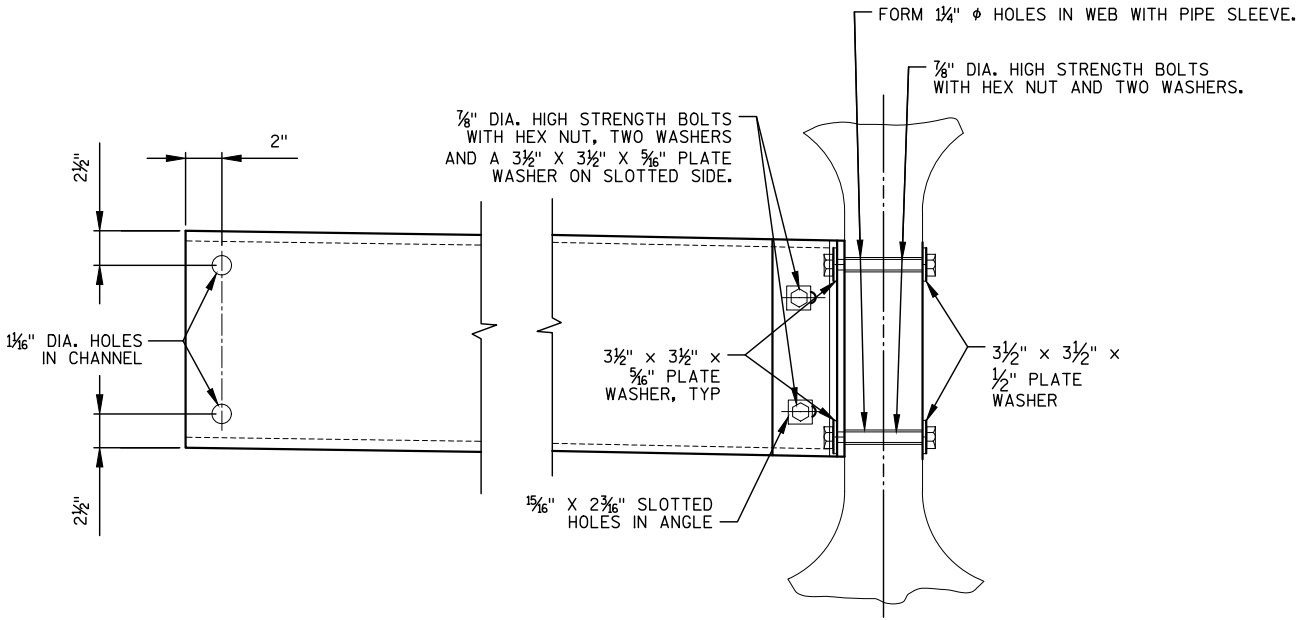
GIRDER DATA

SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f'c (p.s.i.)	"P" 1st 1/2 OF GIRDER	"P" MID 1/2 OF GIRDER	"P" END 1/2 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN					UNDRAPED PATTERN	
			1/10	3/10	1/2	2/3	5/6	7/6	2	3	TOTAL NO. OF STRANDS						f'cl (P.S.I.) *	(IN.)				TOTAL NO. OF STRANDS	f'cl (P.S.I.) *
																		"A"	"B" MIN.	"B" MAX.	"C"		
1	ALL	52'-0"	1/4	3/8	1/2	5/8	5/8	5/8	1/2	3/8	1/4	8000	7"	7"	7"	0.6	—	—	—	—	—	14	6400

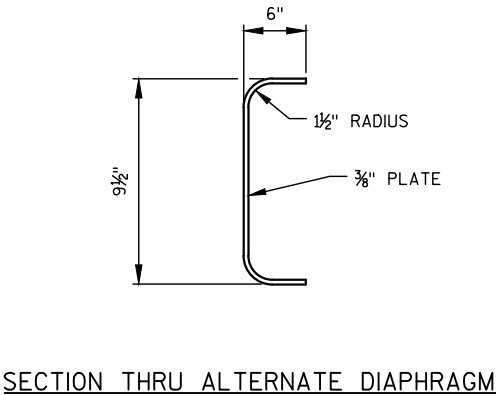
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY		MJB	PLANS CK'D. RCP
28" PRESTRESSED GIRDER DETAILS		SHEET 11 OF 17	



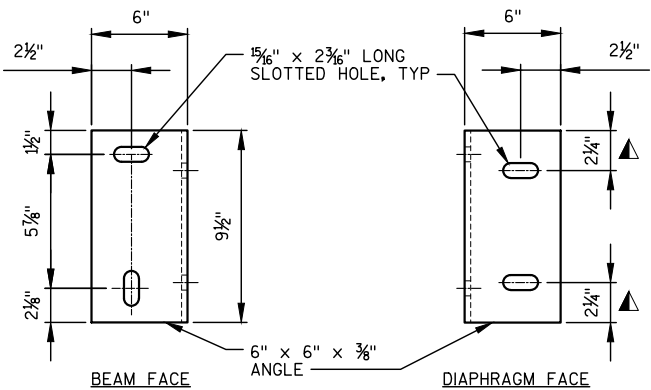
PART TRANSVERSE SECTION AT DIAPHRAGM



DETAIL B  
(FOR STAGGERED DIAPHRAGMS)

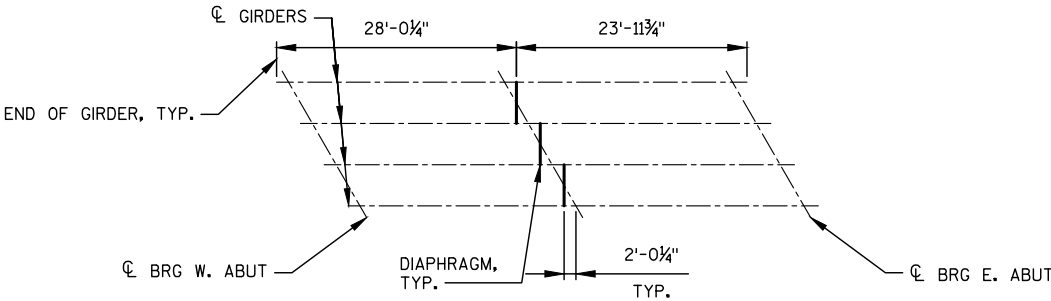


SECTION THRU ALTERNATE DIAPHRAGM

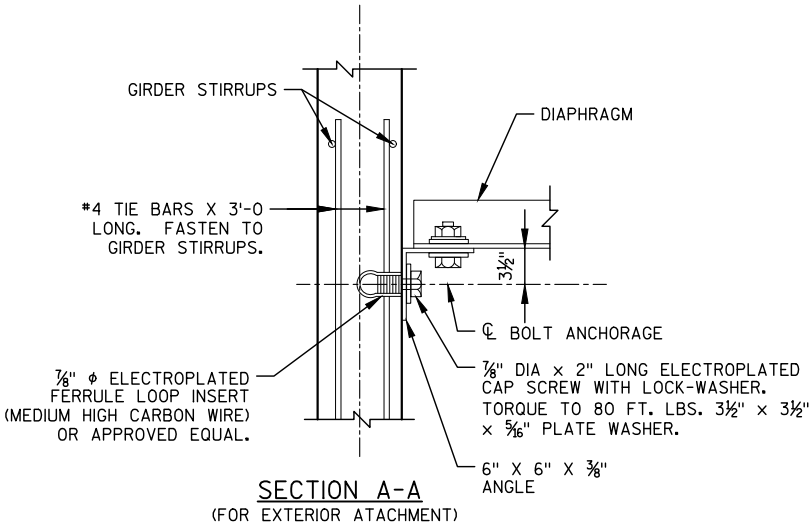


DIAPHRAGM SUPPORT

▲ IF ALTERNATE DIAPHRAGM IS USED THIS DIMENSION TO BE 2 1/2"



PLAN VIEW OF DIAPHRAGM



SECTION A-A  
(FOR EXTERIOR ATTACHMENT)

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-27-162", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

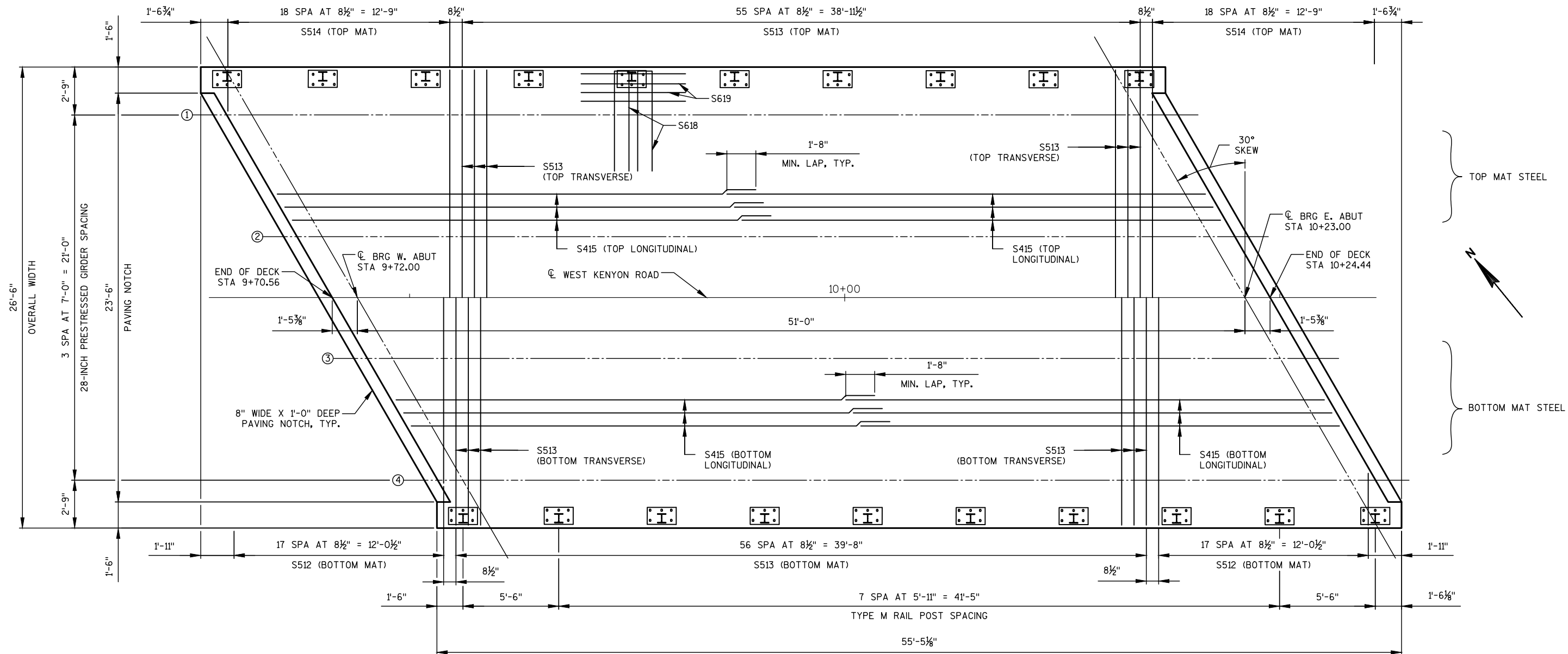
ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM MATERIAL INCLUDING BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AFTER FABRICATION.

STEEL DIAPHRAGM TO CONCRETE WEB CONNECTION SHALL BE SNUG-TIGHT PLUS 1/4 TURN, UNLESS NOTED OTHERWISE. HIGH STRENGTH BOLTS FOR WEB CONNECTION SHALL MEET THE REQUIREMENTS FOR ASTM A325 OR ASTM A449.

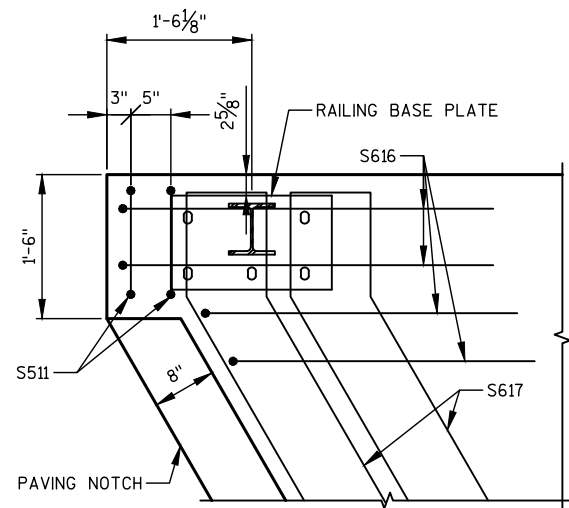
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY		MJB	PLANS CK'D. RCP
INTERMEDIATE STEEL DIAPHRAGMS			SHEET 12 OF 17



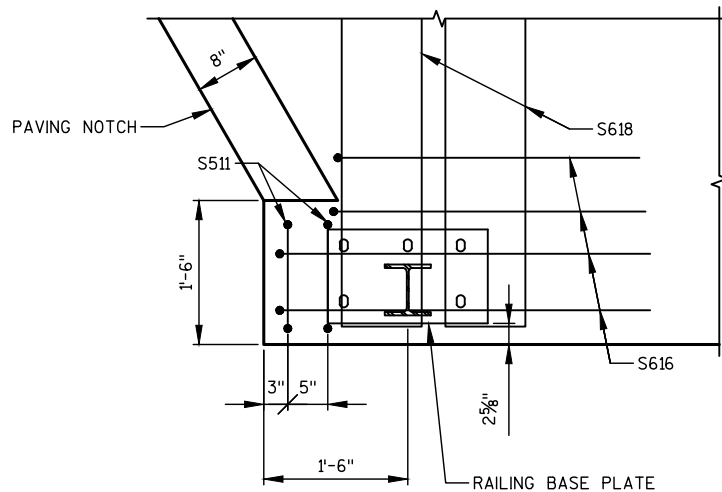


REINFORCEMENT PLAN

⊕ INDICATES GIRDER NUMBER

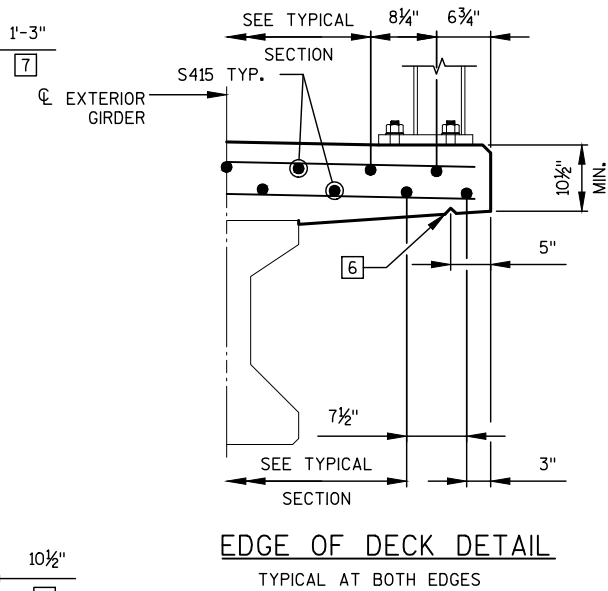


ACUTE CORNER DETAIL



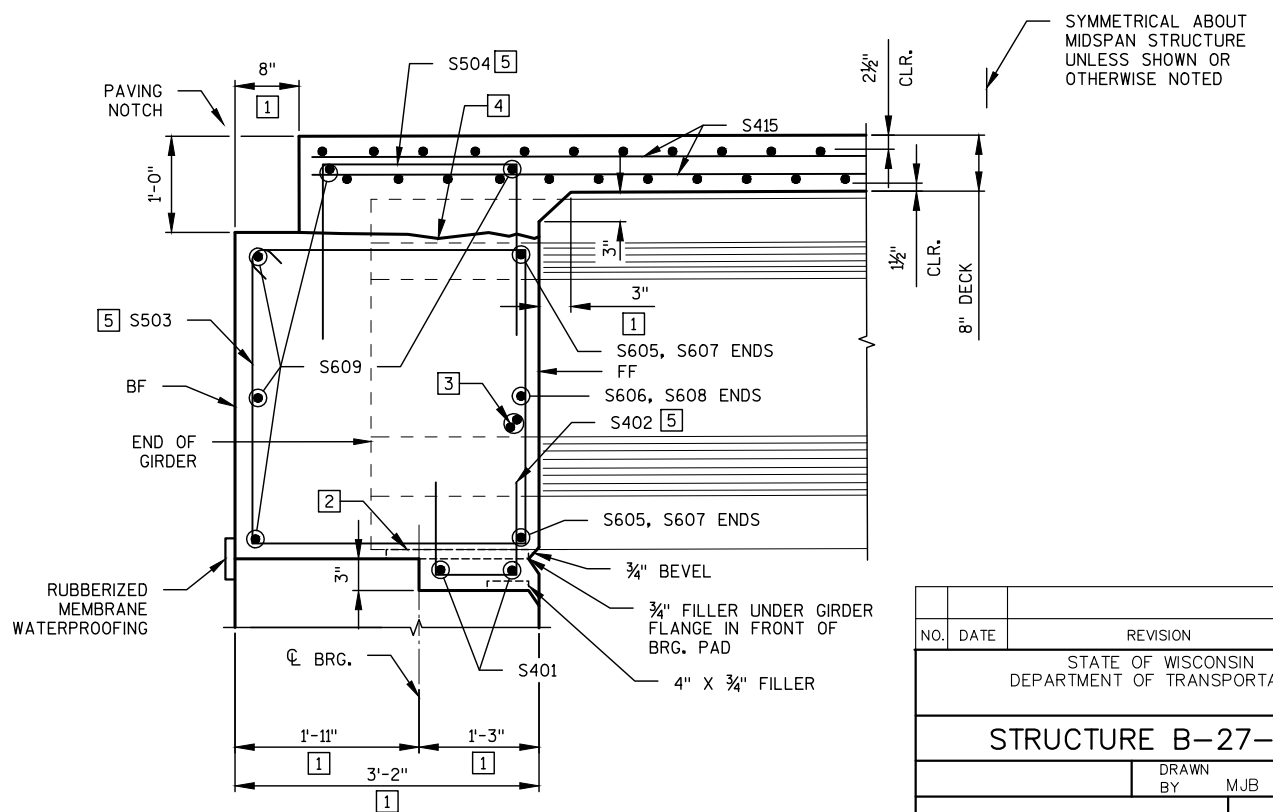
OBTUSE CORNER DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY		MJB	PLANS CK'D. RCP
SUPERSTRUCTURE		SHEET 13 OF 17	



- # NOTES
- [1] DIMENSION IS TAKEN NORMAL TO  $\perp$  SUBSTRUCTURE UNIT.
  - [2]  $\frac{1}{2}$ " X 8" X 1'-10" NON-LAMINATED ELASTOMERIC BRG. PAD.
  - [3] (1)  $-1\frac{1}{2}$ " DIA. HOLE IN WEB FOR (2) S510 HORIZ. BARS TO BE PLACED SYM. ABOUT  $\perp$  OF GIRDER. FIELD BEND BARS ALONG SKEW.
  - [4] OPTIONAL CONSTRUCTION JOINT. IF USED, DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF DIAPHRAGM POUR.
  - [5] BARS PLACED PARALLEL TO GIRDERS. SPACING PERPENDICULAR TO  $\perp$  GIRDERS.
  - [6]  $\frac{3}{4}$ " V-GROOVE REQ'D. EXTEND TO 6" FROM FF OF ABUT. DIAPH.
  - [7] SEE EDGE OF DECK DETAIL
  - (*) INDICATES GIRDER NUMBER
- FF - FRONT FACE  
BF - BACK FACE

TYPICAL SECTION  
(LOOKING EAST)



### ABUTMENT DIAPHRAGM

DECK STEEL NOT SHOWN FOR CLARITY

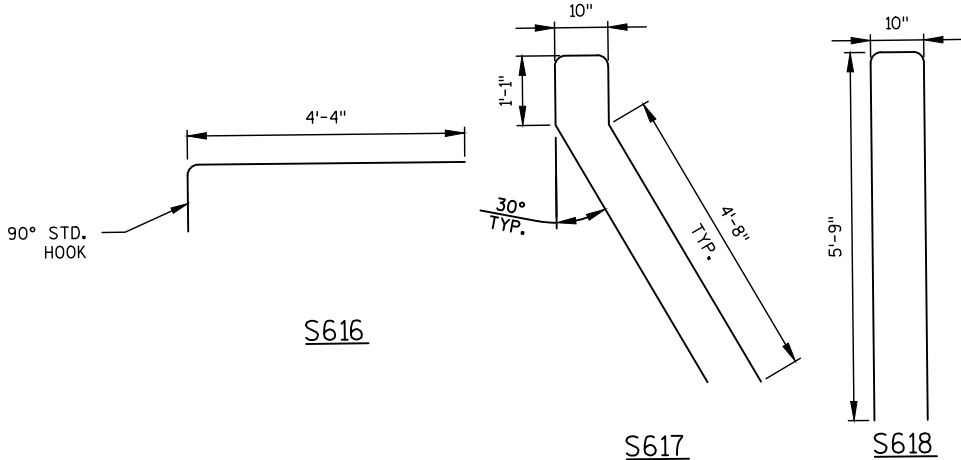
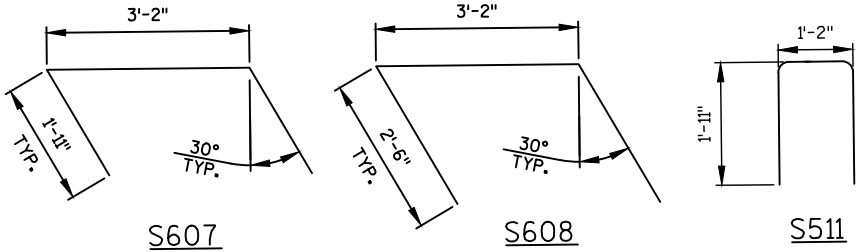
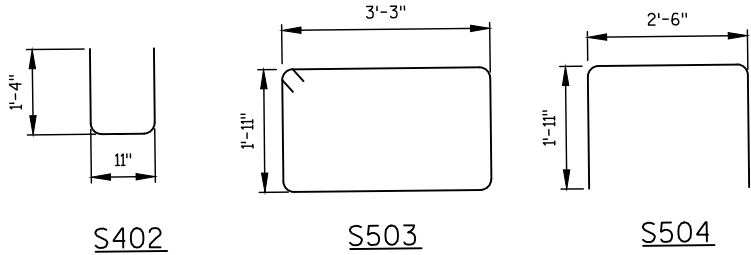
PARTIAL LONGITUDINAL SECTION

NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE B-27-162					
		DRAWN BY	MJB	PLANS CK'D.	RCP
SUPERSTRUCTURE DETAILS				SHEET 14 OF 17	

DECK ELEVATIONS AT CL OF GIRDERS

SPAN POINT	NORTH EDGE ELEVATION	GIRDER 1		GIRDER 2		REFERENCE LINE		GIRDER 3		GIRDER 4		SOUTH EDGE ELEVATION
		TD	TG	TD	TG	STATION	ELEVATION	TD	TG	TD	TG	
W ABUT	851.93	851.96	851.03	852.06	851.13	9+72.00	852.11	852.03	851.10	851.86	850.93	851.80
0.1	851.88	851.91		852.02		9+77.10	852.07	851.99		851.82		851.76
0.2	851.83	851.87		851.98		9+82.20	852.04	851.95		851.79		851.73
0.3	851.80	851.83		851.95		9+87.30	852.01	851.93		851.77		851.71
0.4	851.76	851.80		851.92		9+92.40	851.98	851.90		851.75		851.69
0.5	851.73	851.78		851.90		9+97.50	851.96	851.89		851.73		851.68
0.6	851.71	851.76		851.88		10+02.60	851.95	851.87		851.73		851.67
0.7	851.69	851.74		851.87		10+07.70	851.94	851.87		851.72		851.67
0.8	851.68	851.73		851.86		10+12.80	851.93	851.86		851.73		851.68
0.9	851.67	851.72		851.86		10+17.90	851.93	851.87		851.73		851.69
E ABUT	851.67	851.72	850.79	851.87	850.94	10+23.00	851.94	851.88	850.95	851.75	850.82	851.70

TD - TOP OF DECK  
TG - TOP OF GIRDER



BILL OF BARS  
SUPERSTRUCTURE

COATED= 10240 LBS.  
UNCOATED= 0 LBS.

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
			FT - IN			
S401	12		4 - 10			DIAPHRAGM - BETWEEN BEAM SEATS TRANS
S402	30		3 - 6	X		DIAPHRAGM - SEAT STEP VERT
S503	60		11 - 0	X		DIAPHRAGM - STIRRUP VERT
S504	60		6 - 1	X		DIAPHRAGM - TIES VERT
S605	12		5 - 11			DIAPHRAGM - FF BETWEEN GIRDERS TRANS
S606	6		7 - 1			DIAPHRAGM - FF BETWEEN GIRDERS TRANS
S607	8		6 - 8	X		DIAPHRAGM - AT ENDS TRANS
S608	4		7 - 10	X		DIAPHRAGM - AT ENDS TRANS
S609	10		30 - 2			DIAPHRAGM - BF & TOP TRANS
S510	16		6 - 0			DIAPHRAGM - THRU GIRDERS TRANS
S511	8		4 - 9	X		DIAPHRAGM - END OF PAVING NOTCH VERT
S512	36		13 - 5		X	SLAB - BOTTOM AT ABUTMENT TRANS
S513	113		26 - 2			SLAB - TOP AND BOTTOM TRANS
S514	38		13 - 5		X	SLAB - TOP AT ABUTMENT TRANS
S415	142		27 - 8			SLAB - TOP AND BOTTOM LONGIT
S616	16		5 - 2	X		RAILING ANCHOR - END POSTS LONGIT
S617	4		12 - 0	X		RAILING ANCHOR - ACUTE ENDS TRANS
S618	36		12 - 0	X		RAILING ANCHOR TRANS
S619	64		6 - 0			RAILING ANCHOR LONGIT

FF - FRONT FACE  
BF - BACK FACE

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.

THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

LENGTH SHOWN FOR BAR SERIES ARE IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

MARK	NO. REQUIRED	LENGTH
S512	2 SERIES OF 18	2'-11" TO 23'-10"
S514	2 SERIES OF 19	2'-4" TO 24'-5"

BUNDLE AND TAG EACH SERIES SEPERATELY

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
		DRAWN BY	MJB PLANS CK'D. RCP
SUPERSTRUCTURE DETAILS 2		SHEET 15 OF 17	

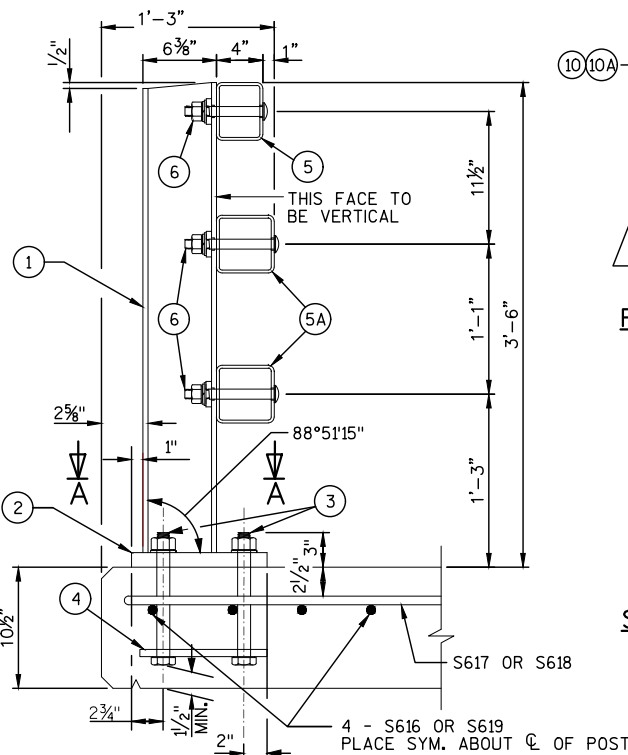
LEGEND

- ① W6 x 25 WITH 1/8" X 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4" x 1 3/4" x 1'-8" WITH 1 5/8" X 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1 1/4" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN WINGS AND 10 3/4" LONG IN SLAB. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" X 1 5/8" X 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" φ A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" X 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. X 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" φ HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

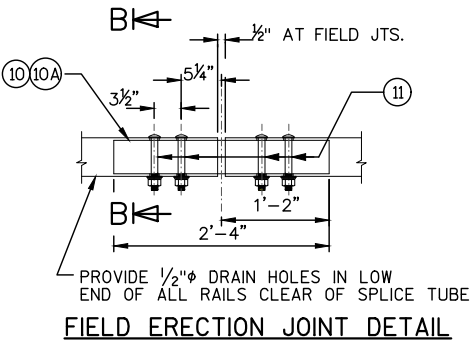
GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-27-162" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 ksi. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

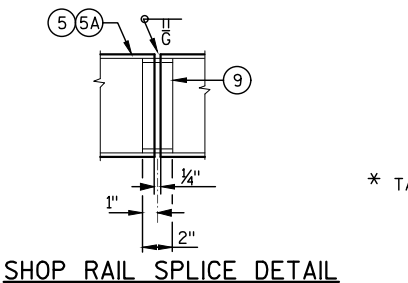
■ 1/2" JOINT FILLER



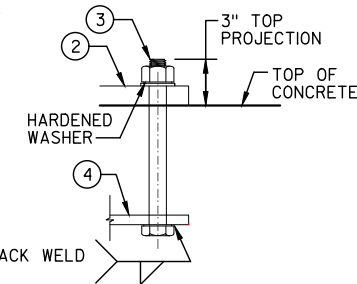
SECTION THRU RAILING ON DECK



FIELD ERECTION JOINT DETAIL

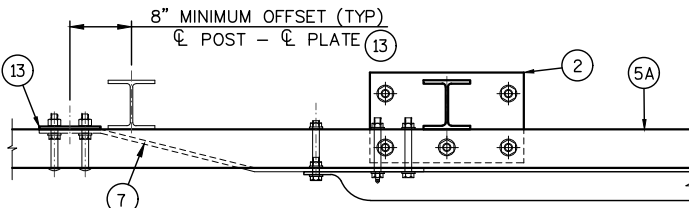


SHOP RAIL SPLICE DETAIL



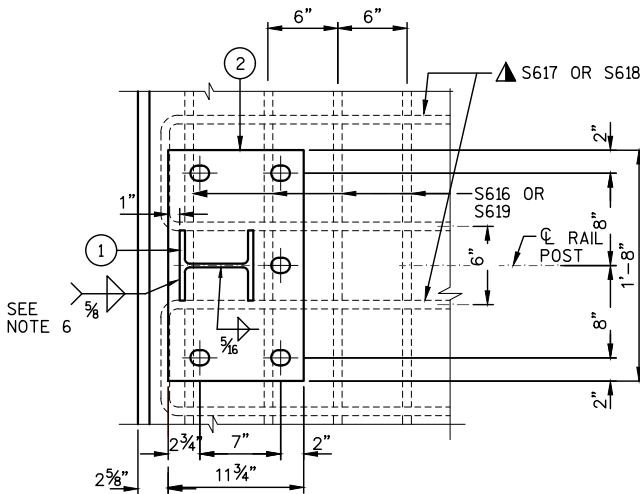
ANCHOR BOLTS

* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTABILITY.



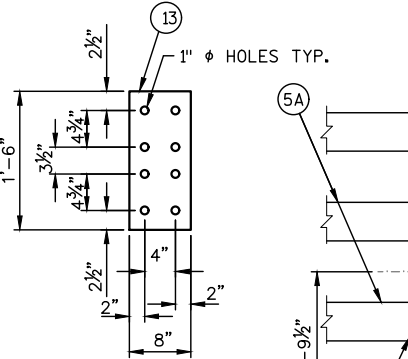
TOP VIEW AT END POST

THRIE BEAM RAIL ATTACHMENT

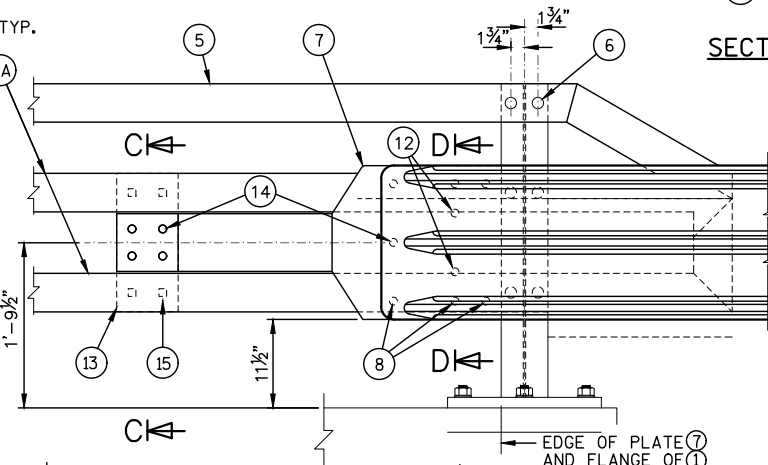


SECTION A-A

▲ TIE TO TOP MAT OF STEEL.

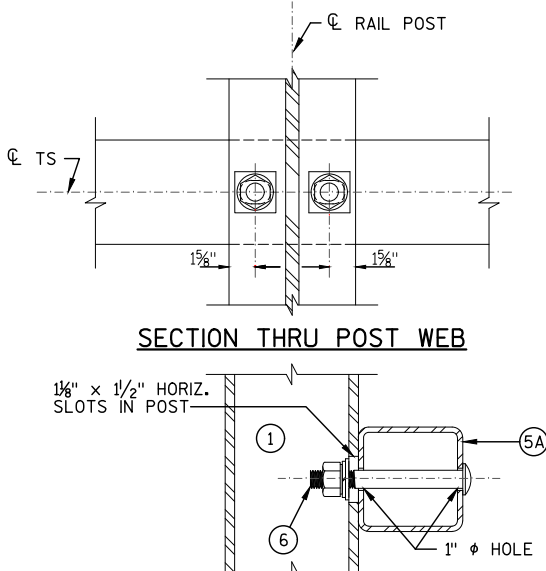


ANCHOR PLATE AT BEAM GUARD ATTACHMENT

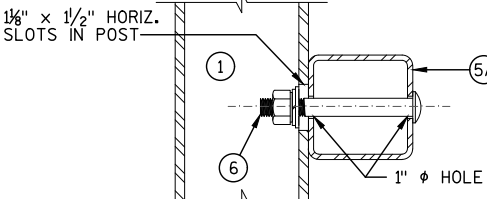


DETAIL AT END POST

THRIE BEAM RAIL ATTACHMENT



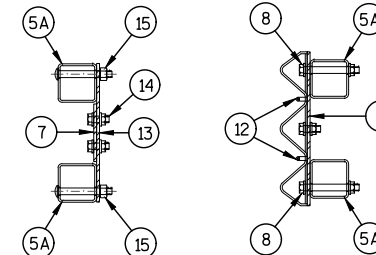
SECTION THRU POST WEB



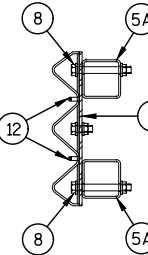
SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

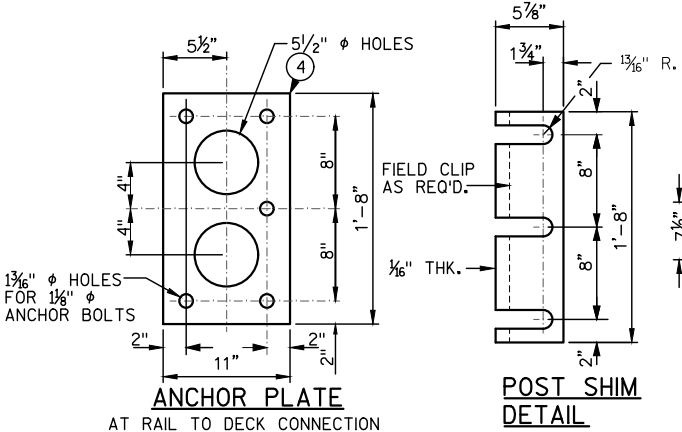
TYPICAL RAIL TO POST CONNECTIONS



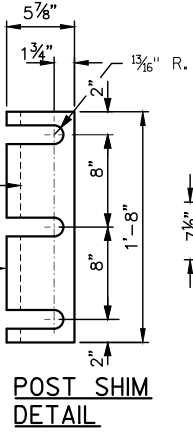
SECTION C-C



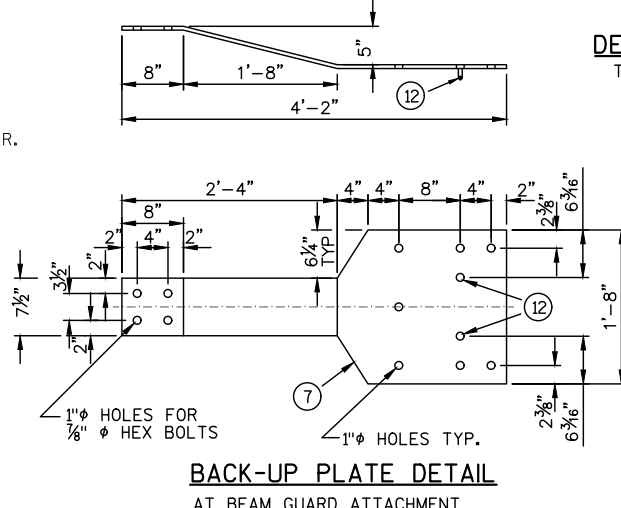
SECTION D-D



ANCHOR PLATE AT RAIL TO DECK CONNECTION

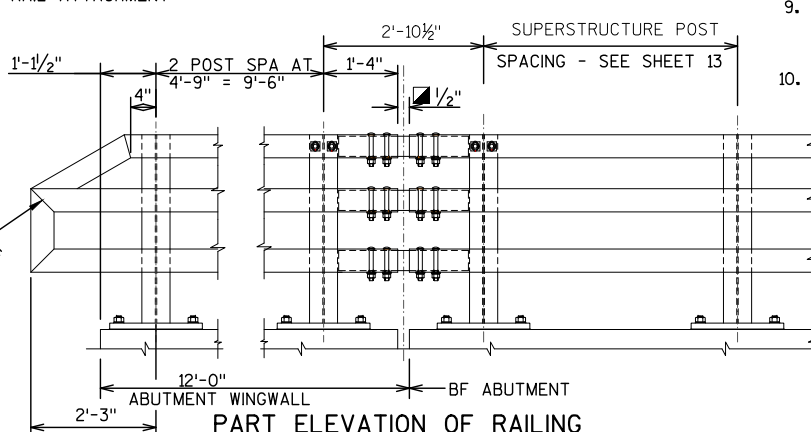


POST SHIM DETAIL



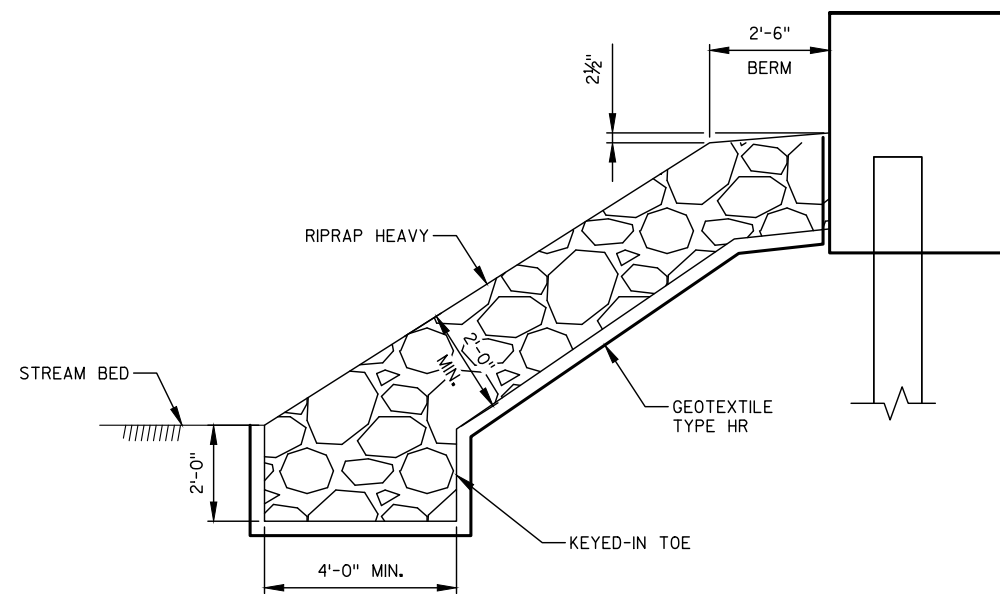
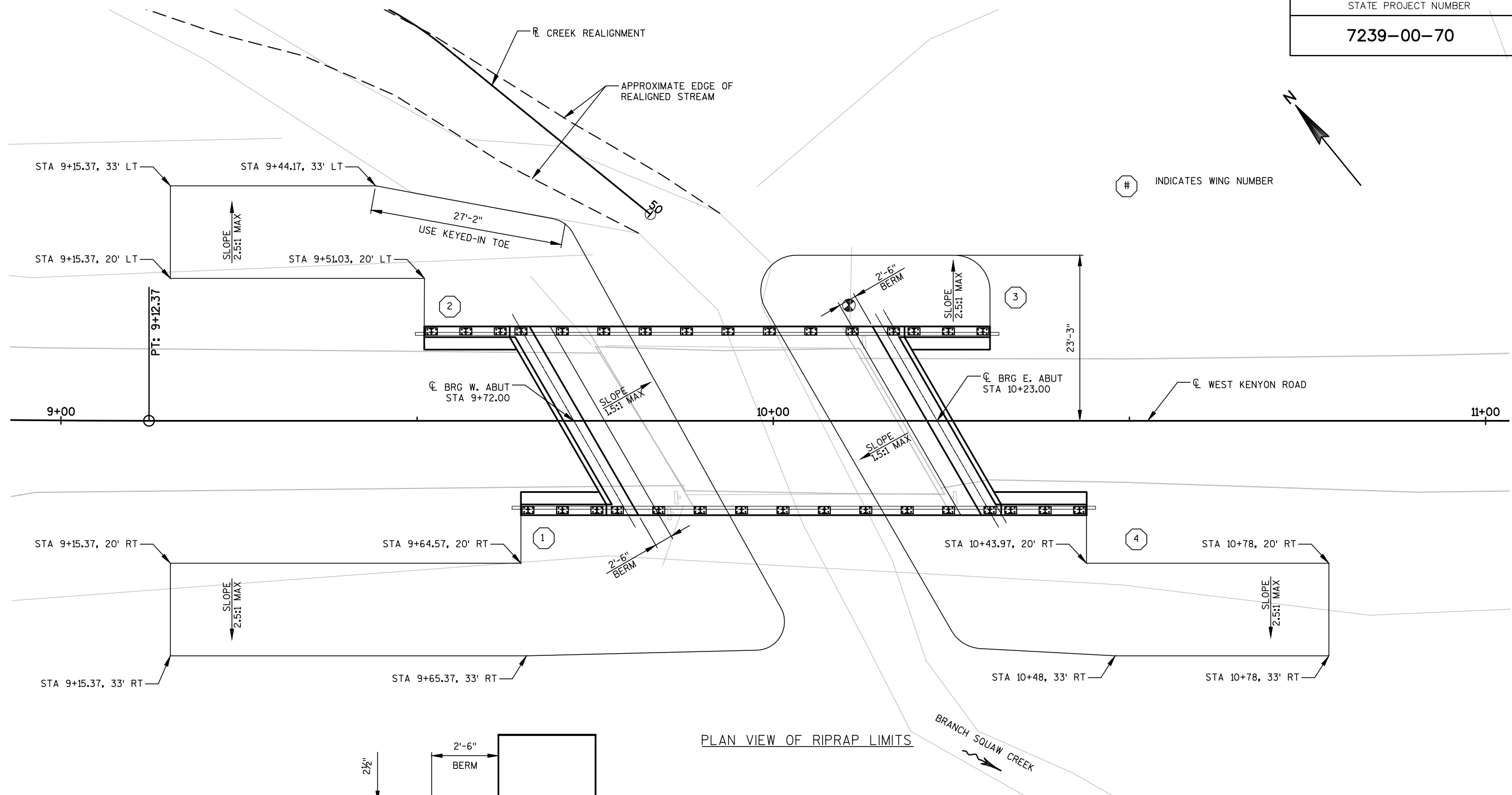
BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



PART ELEVATION OF RAILING

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY		PLANS CK'D.	RCP
TUBULAR STEEL RAILING TYPE 'M'		SHEET 16 OF 17	



## NOTES:

RIPRAP PLACEMENT WILL EXTEND OUT TO PERMANENT RIGHT-OF-WAY AT WINGS 1, 2 AND 4.

KEYED-IN TOE IS REQUIRED ALONG FULL LENGTH PARALLEL TO STREAM AS WELL AS ANY ADDITIONAL AREAS AS INDICATED.

ALL AREAS RECEIVING RIPRAP HEAVY SHALL BE COVERED WITH GEOTEXTILE TYPE HR PRIOR TO PLACING RIPRAP.

GEOTEXTILE QUANTITY IN PLAN INCLUDES WRAPPING GEOTEXTILE UP RIPRAP ALONG ALL EDGES AND THE ABUTMENT-TO-RIPRAP INTERFACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-27-162			
DRAWN BY		MJB	PLANS CK'D. RCP
SLOPE PROTECTION DETAILS			SHEET 17 OF 17

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate Note 4
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut Note 1	Salvaged/Unusable Pavement Material Note 2	Fill Note 3	Cut 1.00 Note 1	Expanded Fill 1.25	
8+75	27	5	0	0	0	0	0	0	0
9+00	19	5	20	21	5	9	21	12	5
9+25	18	5	68	17	5	41	38	63	-33
9+50	19	5	94	17	5	75	55	156	-115
9+70	19	5	94	14	4	70	69	244	-192
9+71	0	0	0	0	0	2	69	246	-194
10+23	0	0	0	0	0	0	69	246	-194
10+24	8	5	91	0	0	2	69	248	-196
10+50	8	5	91	8	5	87	77	357	-302
10+75	16	5	33	11	5	57	88	429	-368
11+00	30	5	31	21	5	30	109	466	-389
11+25	47	5	45	35	5	35	145	510	-402
11+50	32	5	6	37	5	24	181	540	-400
11+74	27	5	0	26	4	3	208	544	-382
Column Total				208	46	435			

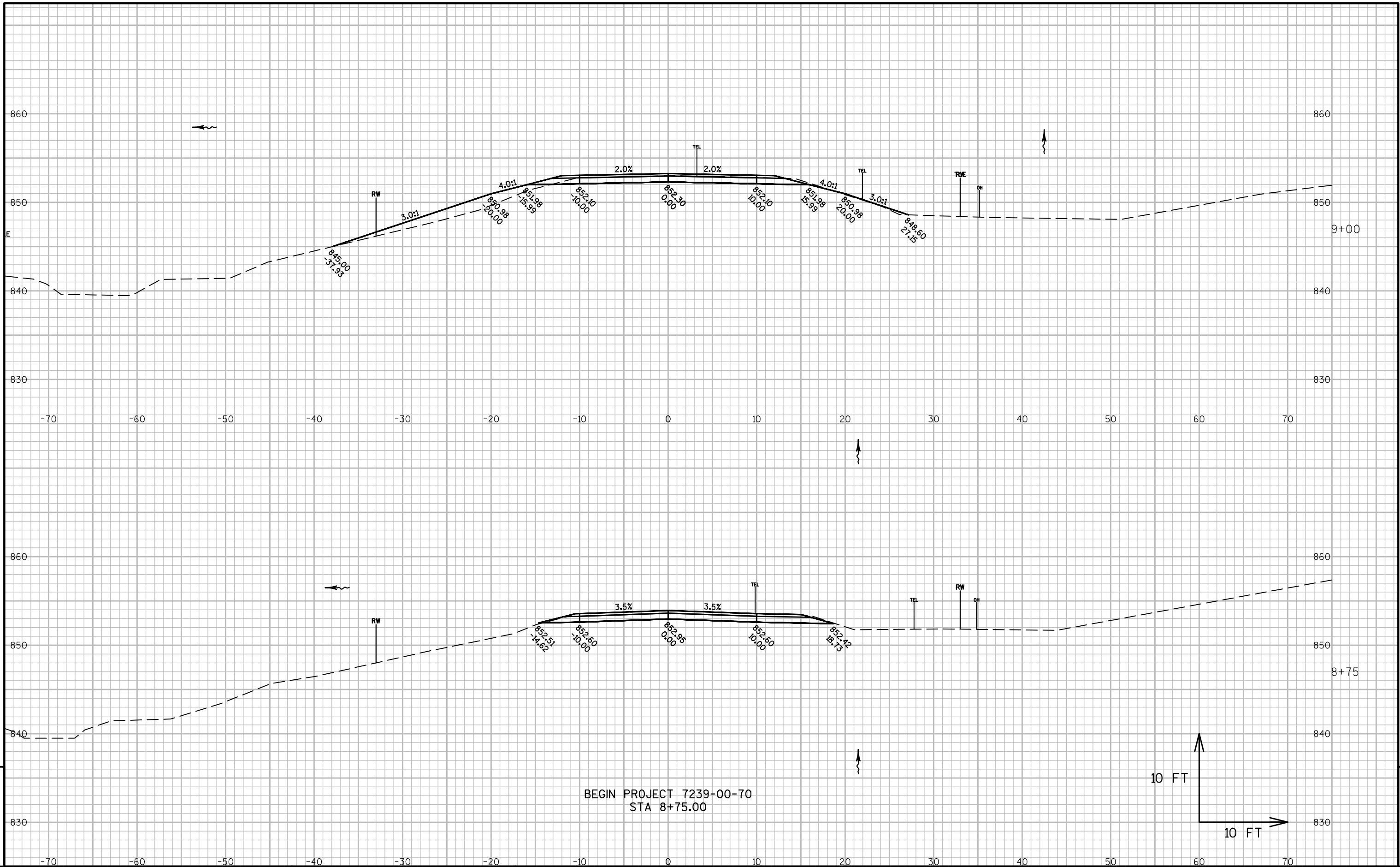
Notes:  
1 - Cut (Salvaged/Unusable Pavement Material is Included)  
2 - Salvaged/Unusable Pavement Material (This does not show up in cross sections.)  
3 - Fill (Does not include Unuseable Pavement volume.)  
4 - The Mass Ordinate + or - quantity calculated. Plus quantity indicates as excess of material. Minus indicates a shortage of

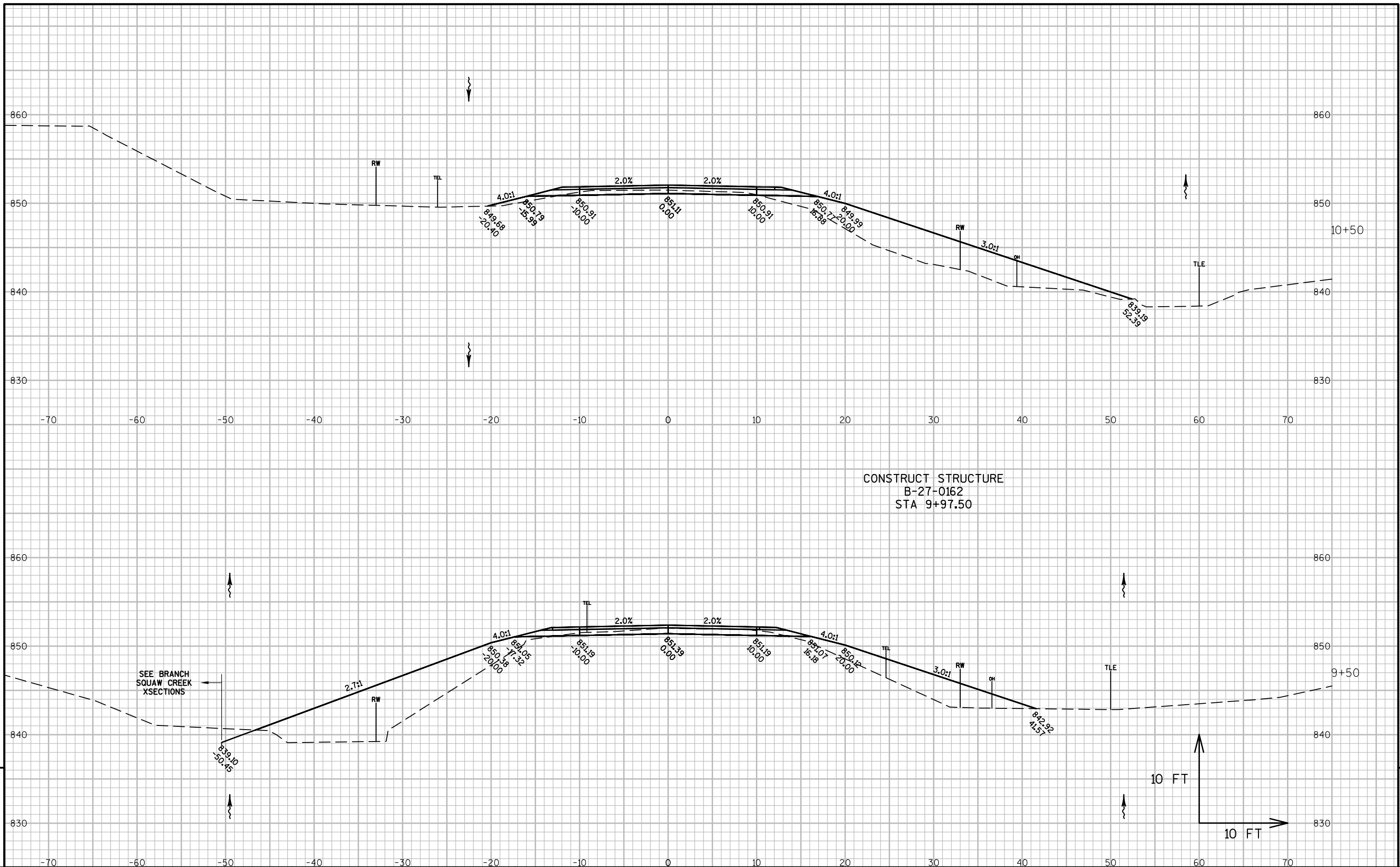
No Marsh or EBS is anticipated.

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate Note 4
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut Note 1	Salvaged/Unusable Pavement Material Note 2	Fill Note 3	Cut 1.00 Note 1	Expanded Fill 1.25	
50+00	1	0	0	0	0	0	0	0	0
50+20	9	0	0	4	0	0	4	0	4
50+40	15	0	0	9	0	0	13	0	13
50+60	82	0	0	36	0	0	49	0	49
50+80	51	0	0	49	0	0	98	0	98
50+85	4	0	0	5	0	0	103	0	103
Column Total				103	0	0			

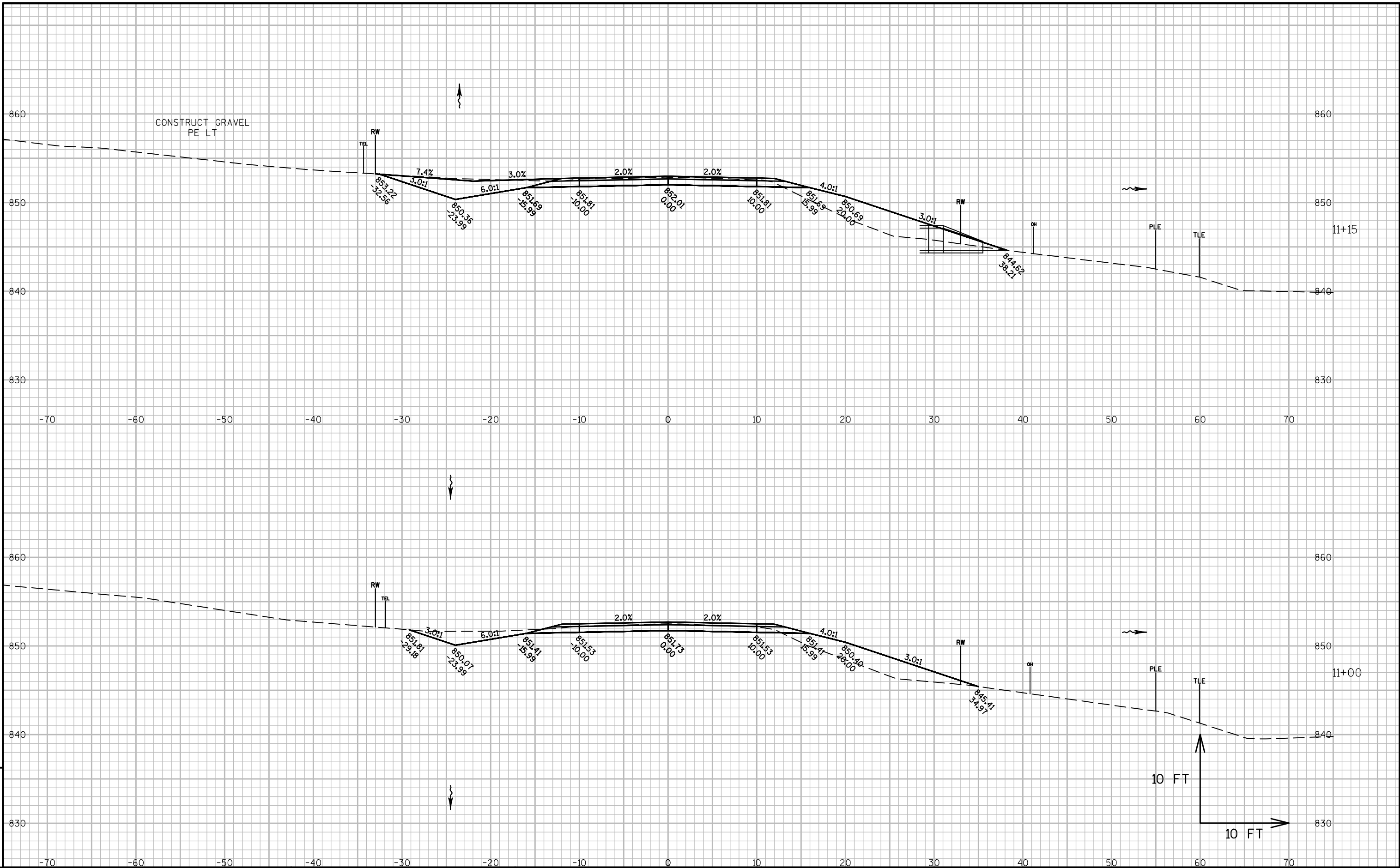
Notes:  
1 - Cut (Salvaged/Unusable Pavement Material is Included)  
2 - Salvaged/Unusable Pavement Material (This does not show up in cross sections.)  
3 - Fill (Does not include Unuseable Pavement volume.)  
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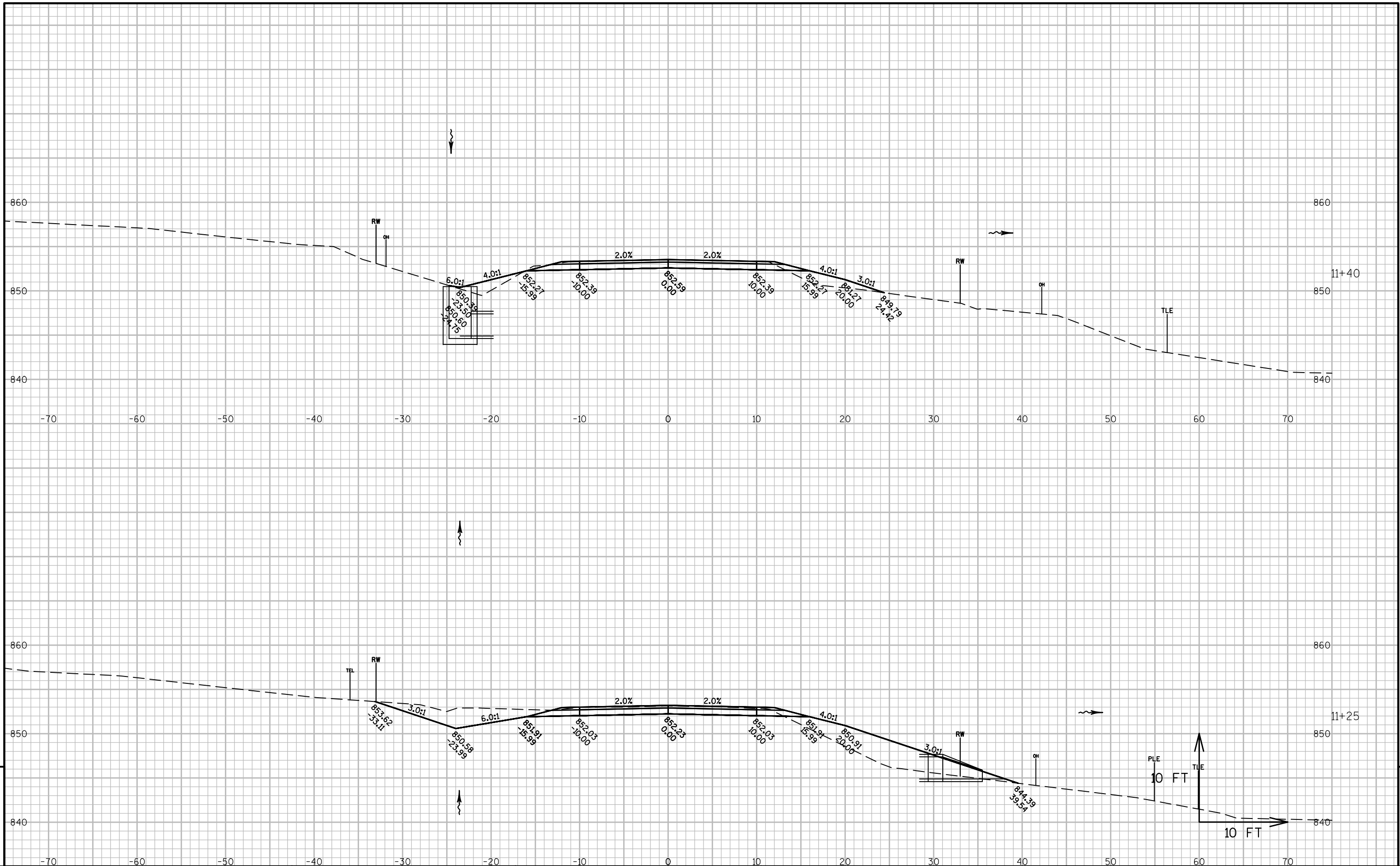
No Marsh or EBS is anticipated.

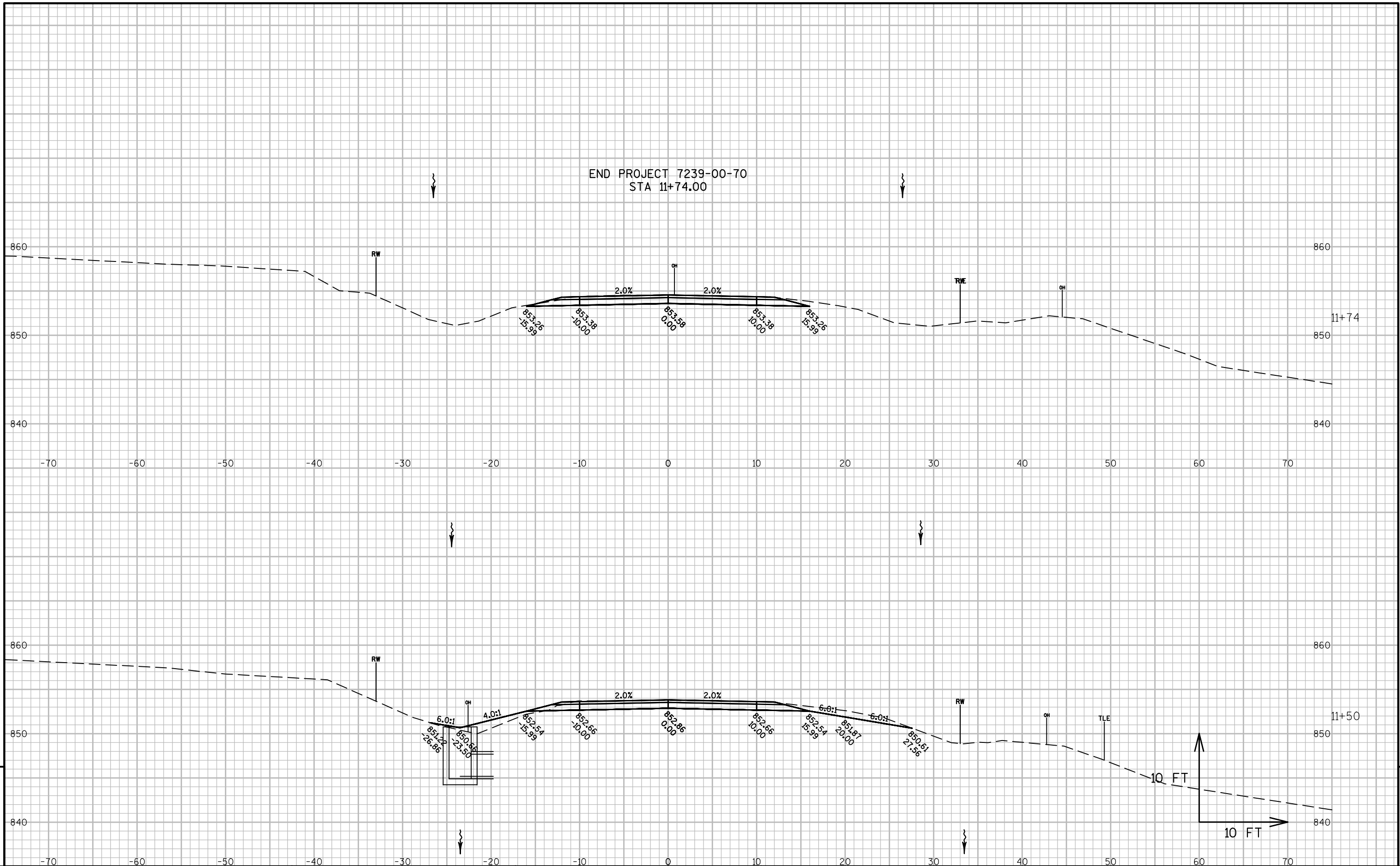


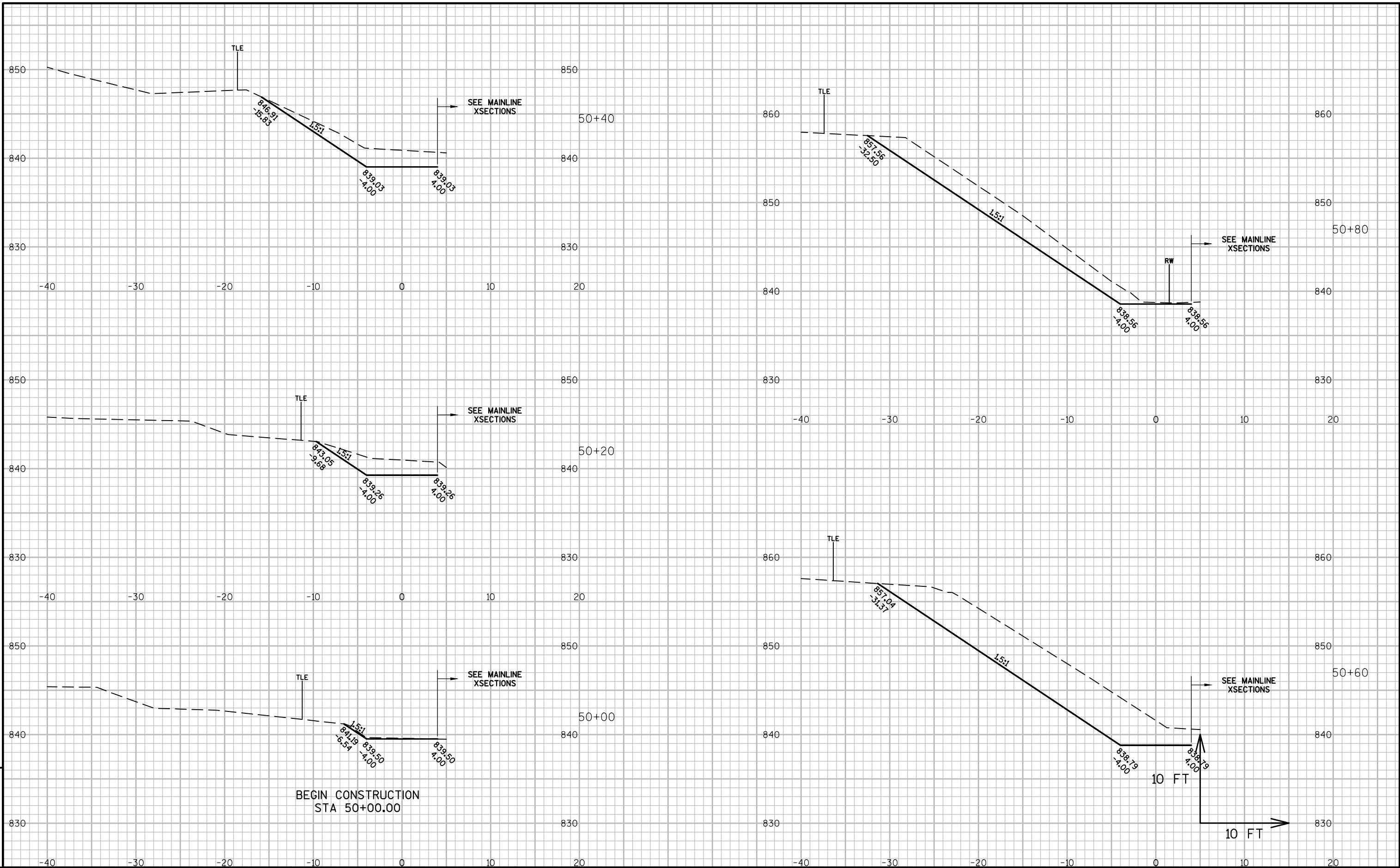




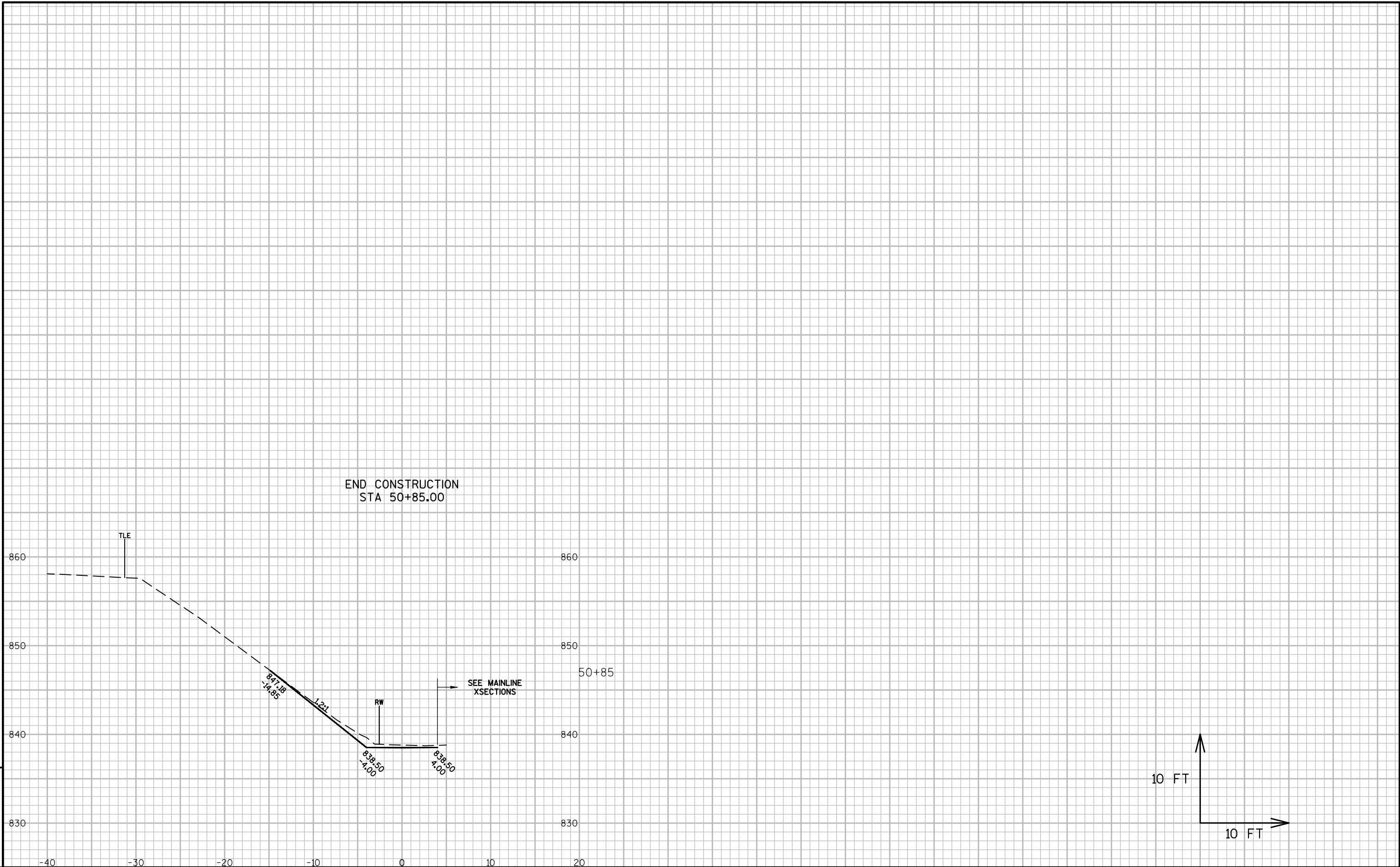








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## ***Wisconsin Department of Transportation***

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through innovation and exceptional service.

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